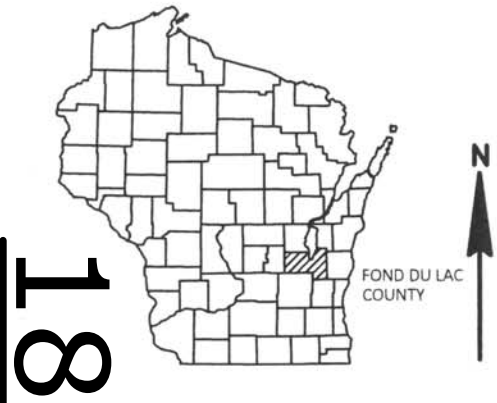


NEL
PROJECT ID: 6188-01-71
WITH: N/A

DECEMBER 2017
ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details (Includes Erosion Control Plan)
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 58



DESIGN DESIGNATION	6188-01-71
A.A.D.T. (2018)	= 280 VPD
A.A.D.T. (2038)	= 300 VPD
D.H.V.	= 62
D.D.	= 60/40
T.	= 4.8%
DESIGN SPEED	= 45 MPH
ESALS	= 36,500 (HMA)

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

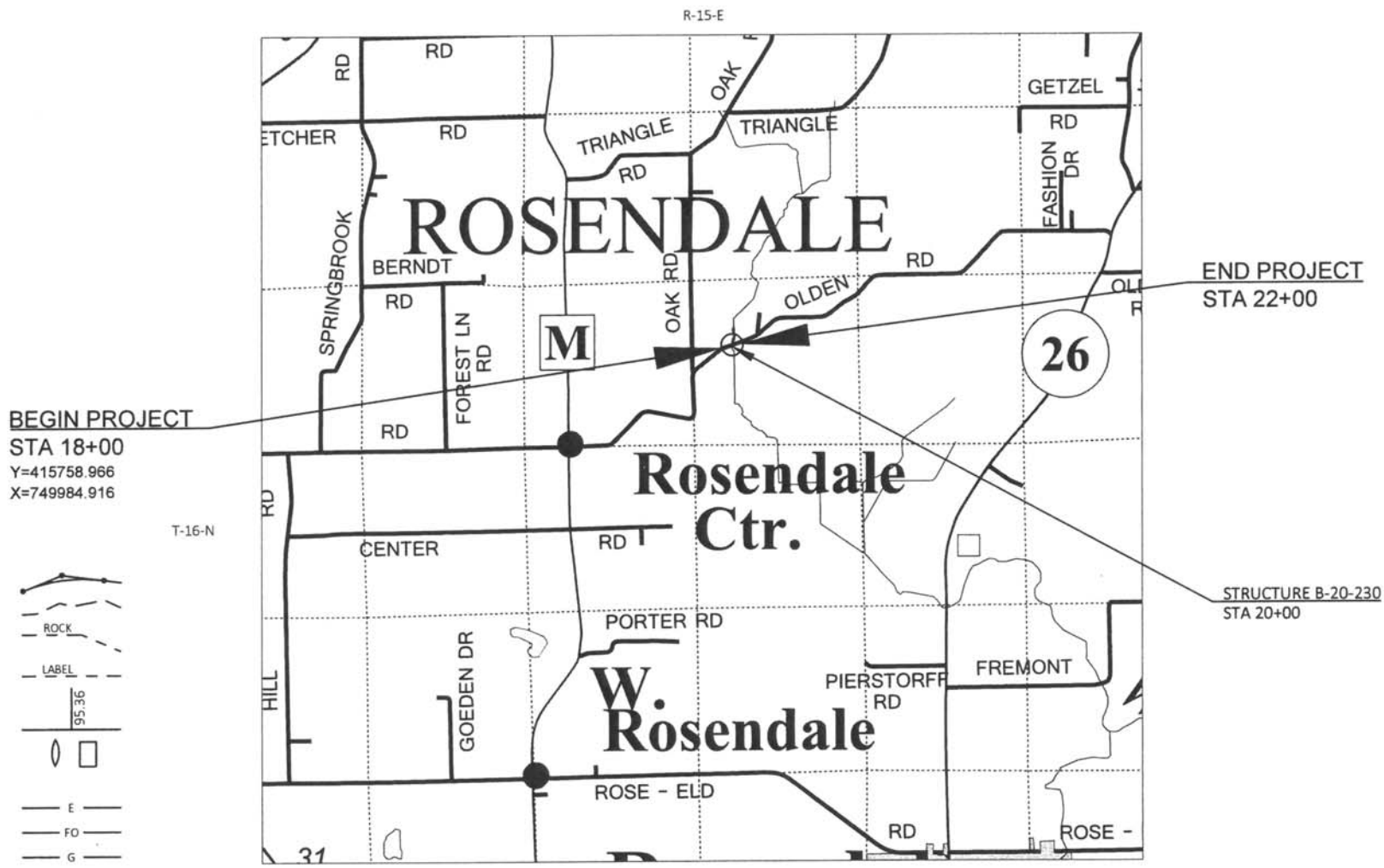
T ROSENDALE, OLDEN RD

FOND DU LAC RIVER BRIDGE

LOCAL STREET

FOND DU LAC COUNTY

STATE PROJECT NUMBER
6188-01-71



LAYOUT
SCALE 0 1 MI
TOTAL NET LENGTH OF CENTERLINE = 0.076 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, FOND DU LAC COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 (2012) (NAVD 88-2012).

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
6188-01-71	WISC 2018017	1

ACCEPTED FOR
TOWN OF ROSENDALE
Date 7-25-17
(Kenneth Kamps, Town Chair)

ORIGINAL PLANS PREPARED BY
GREMMER & ASSOCIATES, INC.
CONSULTING ENGINEERS
Stevens Point • Fond du Lac
95 South Pioneer Road, Suite 300 • Fond du Lac, WI 54605
(920) 924-5720 • fax (920) 924-5725



7/26/17
(Date) ANDREW L. KLEMP, PE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PREPARED BY
Surveyor GREMMER & ASSOCIATES, INC.
Designer GREMMER & ASSOCIATES, INC.
Management Consultant JT ENGINEERING

APPROVED FOR THE DEPARTMENT
DATE: 7/31/17
(Management Consultant Signature)

E

GENERAL NOTES

ALL DISTANCES AND STATIONING SHOWN ON THIS PLAN ARE GROUND VALUES.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

A VERTICAL SAW CUT SHALL BE MADE THROUGH EXISTING DRIVEWAYS, SIDEWALKS AND PAVEMENTS AT THE REMOVAL LIMITS, AND WHERE NEW ASPHALT ABUTS EXISTING PAVEMENT TO CREATE A SMOOTH CONTINUOUS VERTICAL FACE. SAWCUT SLURRY SHALL BE ACTIVELY MANAGED TO PREVENT RELEASE OF SLURRY INTO WATERWAY AND WETLANDS.

SAWCUT LOCATIONS SHOWN ON THE PLANS ARE SUBJECT TO ADJUSTMENT BY THE ENGINEER IN THE FIELD.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

SALVAGED TOPSOIL, SEED AND EROSION MAT AS SHOWN IN PLANS OR AS DIRECTED BY THE ENGINEER SHALL BE PLACED ON ALL DISTURBED AREAS, EXCLUSIVE OF THE AREA OCCUPIED BY THE NEW PAVEMENTS, SIDEWALKS, ENTRANCES, AND RELATED STRUCTURES.

NO FERTILIZER SHALL BE APPLIED WITHIN 20 FEET OF A BODY OF WATER OR WETLAND.

SECTIONS AS SHOWN ON THE CROSS-SECTIONS INCLUDE THE THICKNESS OF SALVAGED TOPSOIL WHERE REQUIRED.

EROSION CONTROL ITEMS SHOWN ARE APPROXIMATE, THE EXACT LOCATION SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD. EROSION CONTROL ITEMS TO BE INSTALLED PRIOR TO UPSLOPE WORK. ALL EROSION CONTROL MEASURES SHALL BE MAINTAINED UNTIL SUCH TIME AS THE ENGINEER DETERMINES THAT THE MEASURE IS NO LONGER NECESSARY. CONTRACTOR SHALL BE RESPONSIBLE FOR REMOVING EROSION CONTROL MEASURE AS DIRECTED BY THE ENGINEER.

INSTALL SAFETY EDGE ON ASPHALTIC SURFACE PAVEMENTS WITH ASPHALTIC SURFACE PAVED SHOULDER OF 3 FEET OR LESS.

ASPHALTIC SURFACE WEIGHT CALCULATIONS ARE BASED ON 110 LBS/SY-INCH.

PLACE 4.0" ASPHALTIC SURFACE IN TWO LAYERS OF THE FOLLOWING THICKNESSES:
UPPER LAYER THICKNESS = 1.75" NOMINAL GRADATION SIZE = 12.5 MM
LOWER LAYER THICKNESS = 2.25" NOMINAL GRADATION SIZE = 19.0 MM

ABBREVIATIONS

AEW	APRON ENDWALL
AGG	AGGREGATE
AH	AHEAD
ASP	ASPHALT
BK	BACK
BAD	BASE AGGREGATE DENSE
BM	BENCH MARK
CC	CENTER OF CURVATURE
CE	COMMERCIAL ENTRANCE
C&G	CURB AND GUTTER
C/L	CENTER OR CONSTRUCTION LINE
CONC	CONCRETE
CP	CULVERT PIPE
CPCM	CULVERT PIPE CORRUGATED METAL
CPCS	CULVERT PIPE CORRUGATED STEEL
CPRC	CULVERT PIPE REINFORCED CONCRETE
CS	CURVE SPIRAL, THE POINT OF CHANGE IN ALIGNMENT FROM CURVE TO SPIRAL
CSD	CONCRETE SURFACE DRAIN
CY	CUBIC YARD
D	DEGREE OF CURVE
Δ	DELTA
DISCH	DISCHARGE
E	EXTERNAL DISTANCE FROM MIDPOINT OF CIRCULAR CURVE FROM ANGLE INTERSECTION
EB	EASTBOUND
ELEV	ELEVATION
FE	FIELD ENTRANCE
HMA	HOT MIX ASPHALT
HP	HIGH POINT
HT	HEIGHT
INV	INVERT
L	LENGTH OF CURVE
LHF	LEFT HAND FORWARD
LP	LOW POINT
Ls	LENGTH OF SPIRAL
LT	LEFT
MAX	MAXIMUM
MIN	MINIMUM
M/L	MATCHLINE
NB	NORTHBOUND
NC	NORMAL CROWN
NOM	NOMINAL
NORM	NORMAL
PAVT	PAVEMENT
PC	POINT OF CURVE
PCC	POINT OF COMPOUND CURVE
PE	PRIVATE ENTRANCE
PI	POINT OF INTERSECTION
PLE	PERMANENT LIMITED EASEMENT
PT	POINT OF TANGENT
R	RADIUS OF CURVE
R/L	REFERENCE LINE
R/W	RIGHT OF WAY
RC	REVERSE CROWN
RCAEW	APRON ENDWALL FOR CULVERT PIPE REINFORCED CONCRETE
RCP	REINFORCED CONCRETE PIPE
REQ'D	REQUIRED
RHF	RIGHT HAND FORWARD
RO	RUN OFF LENGTH
RT	RIGHT
SALV	SALVAGED
SB	SOUTHBOUND
SC	SPIRAL CURVE, THE POINT OF CHANGE IN ALIGNMENT FROM SPIRAL TO CURVE
SDD	STANDARD DETAIL DRAWING
SE	SUPER ELEVATION
SEG	SEGMENT
SF	SQUARE FOOT
SS	STORM SEWER
ST	SPIRAL TANGENT, THE POINT OF CHANGE IN ALIGNMENT FROM SPIRAL TO TANGENT
STA	STATION
SY	SQUARE YARD
T	TANGENT LENGTH
TLE	TEMPORARY LIMITED EASEMENT
TS	TANGENT SPIRAL, THE POINT OF CHANGE IN ALIGNMENT FROM TANGENT TO SPIRAL
TYP	TYPICAL
V	VELOCITY OR DESIGN SPEED
VC	VERTICAL CURVE
VCL	VERTICAL CURVE LENGTH
VPC	POINT OF VERTICAL CURVE
VPI	POINT OF VERTICAL INTERSECTION
VPRC	POINT OF VERTICAL REVERSE CURVE
VPT	POINT OF VERTICAL TANGENT
WB	WESTBOUND

ORDER OF SECTION 2 SHEETS

GENERAL NOTES
TYPICAL SECTIONS
CONSTRUCTION DETAILS
EROSION CONTROL PLAN

UTILITIES

COMMUNICATIONS

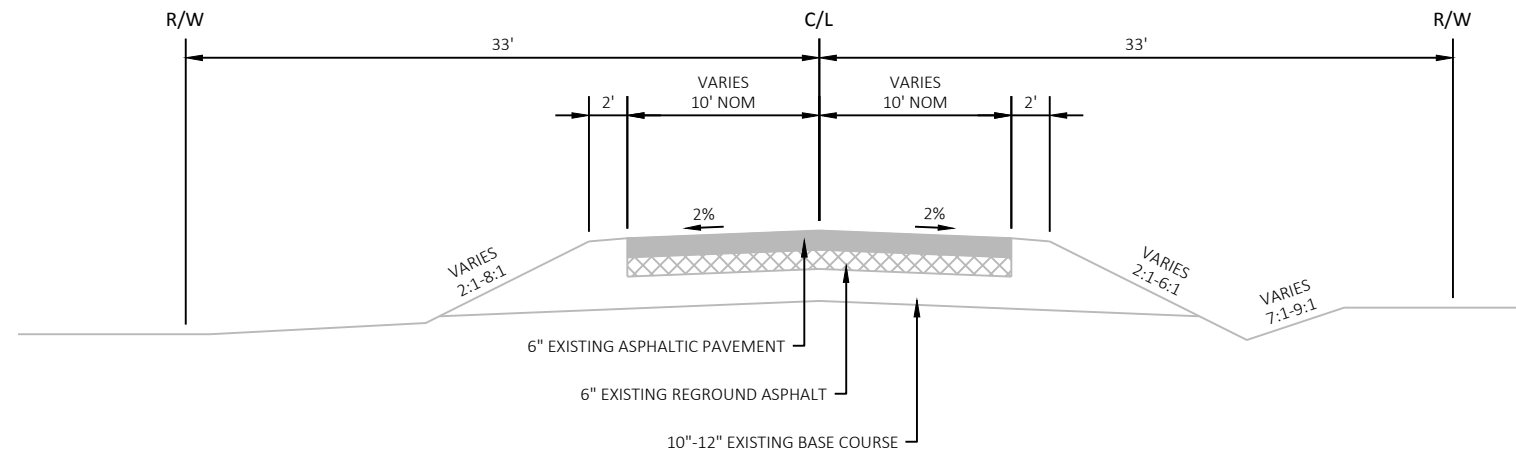
CENTURYLINK
201 STARK STREET
RANDOLPH, WI 53956
ATTN: TIM KROEZE
PHONE: (920) 326-2224
EMAIL: tim.kroeze@centurylink.com

* DENOTES NON-MEMBER OF DIGGERS HOTLINE

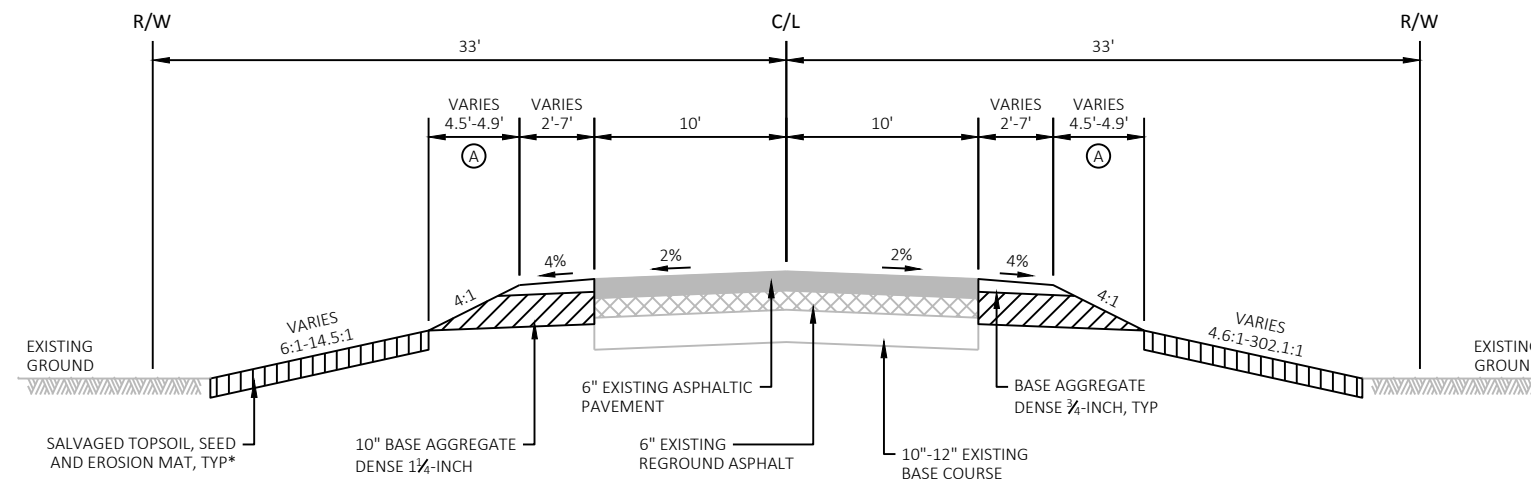


DNR AREA LIAISON

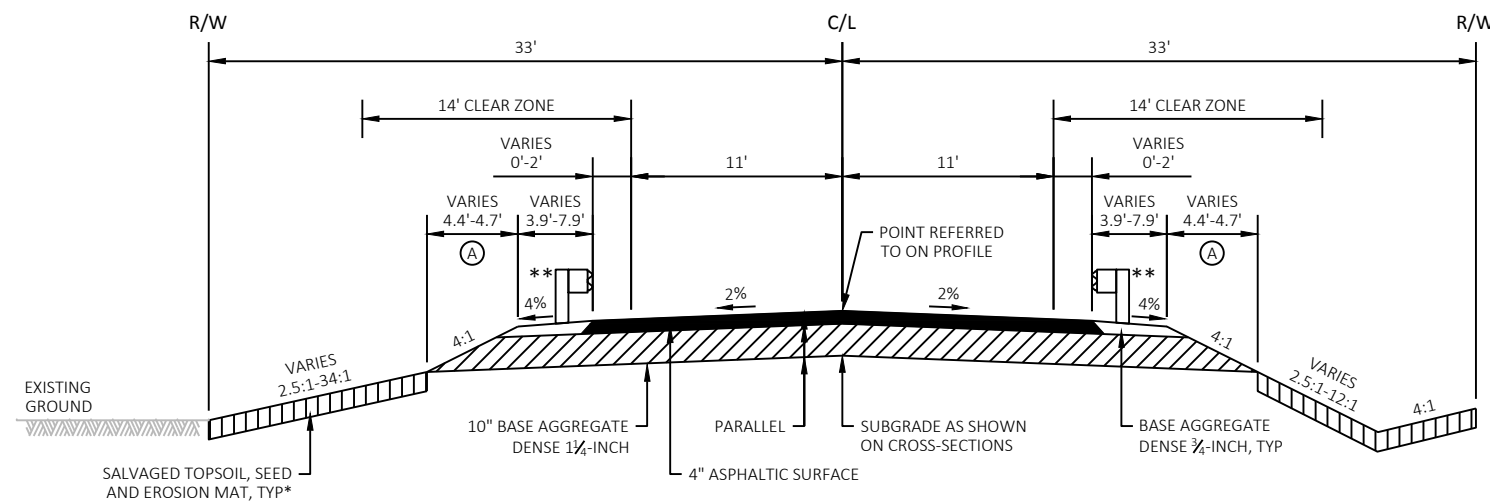
WISCONSIN DEPT. OF NATURAL RESOURCES
2984 SHAWANO AVENUE
GREEN BAY, WI 54313-6727
ATTN: JEREMIAH SCHIEFELBEIN
PHONE: (920)-360-3784
EMAIL: Jeremiah.Schiefelbein@wisconsin.gov

**TYPICAL EXISTING SECTION**

OLDEN ROAD
STA 17+20 - STA 19+89
STA 20+11 - STA 22+75

**TYPICAL FINISHED SECTION**

OLDEN ROAD
STA 17+22.69 - STA 18+00
STA 22+00 - STA 22+75.24

**TYPICAL FINISHED SECTION**

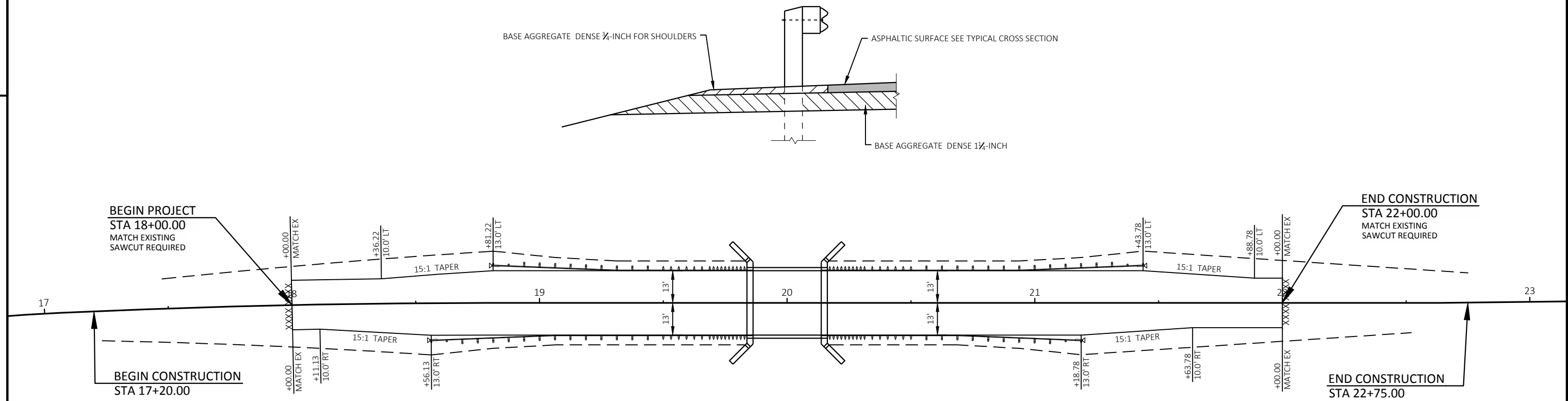
OLDEN ROAD
STA 18+00 - STA 19+83.75
STA 20+16.25 - STA 22+00

NOTES:

(A) SEEDING

* SEE MISCELLANEOUS QUANTITIES AND EROSION CONTROL PLANS FOR LOCATIONS AND TYPES.

** SEE PLANS FOR BEAM GUARD LOCATIONS.

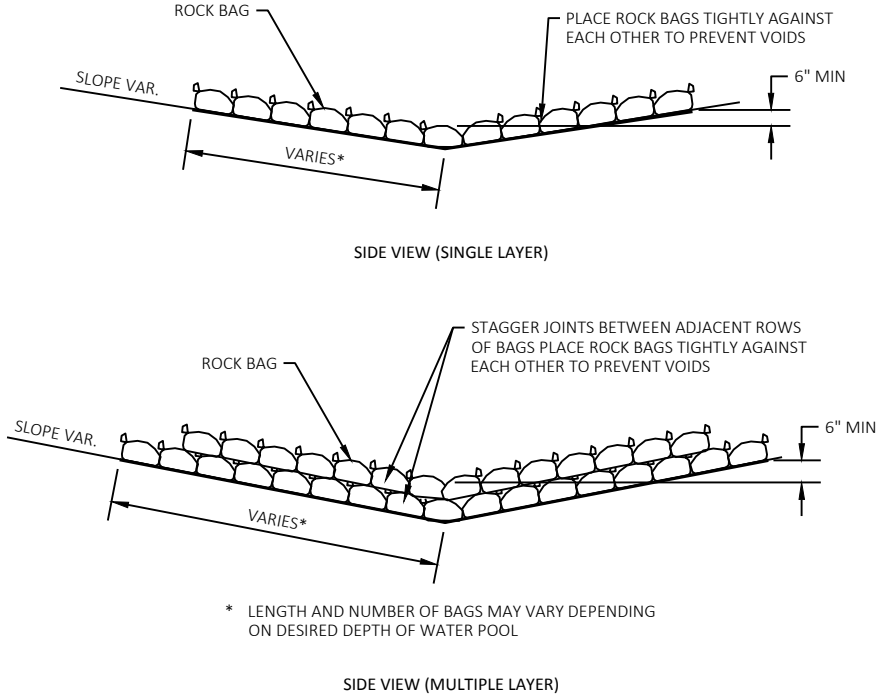


DETAIL FOR ASPHALTIC SHOULDER AT GUARDRAIL

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.25
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT				.70 - .95								
CONCRETE				.80 - .95								
BRICK				.70 - .80								
DRIVES, WALKS				.75 - .85								
ROOFS				.75 - .95								
GRAVEL ROADS, SHOULDERS				.40 - .60								

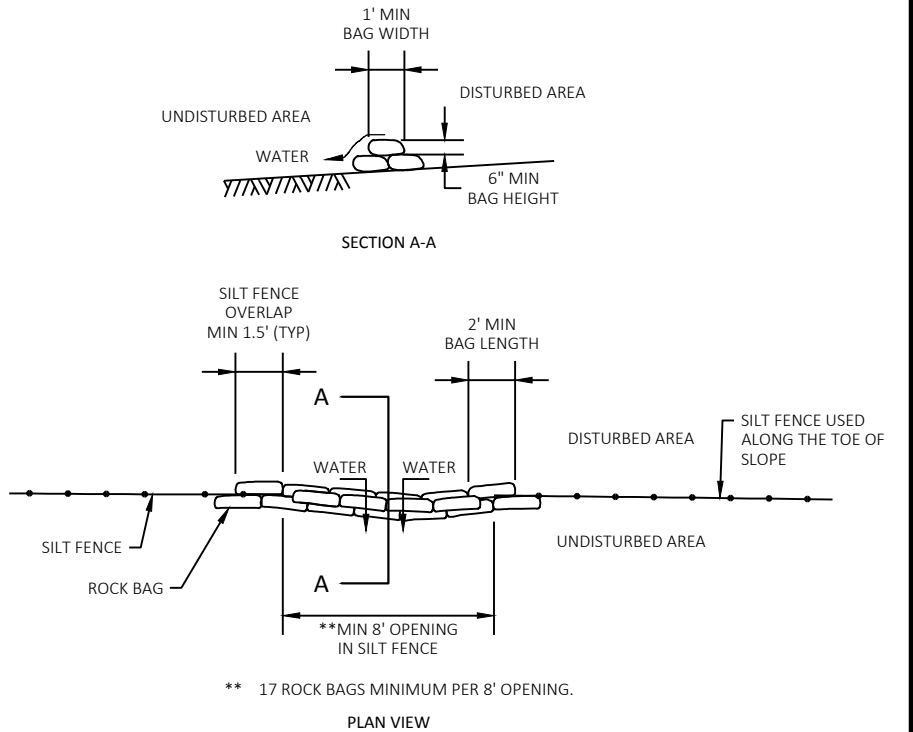
TOTAL PROJECT AREA = 0.837 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.613 ACRES

RUNOFF COEFFICIENT TABLE



* LENGTH AND NUMBER OF BAGS MAY VARY DEPENDING ON DESIRED DEPTH OF WATER POOL

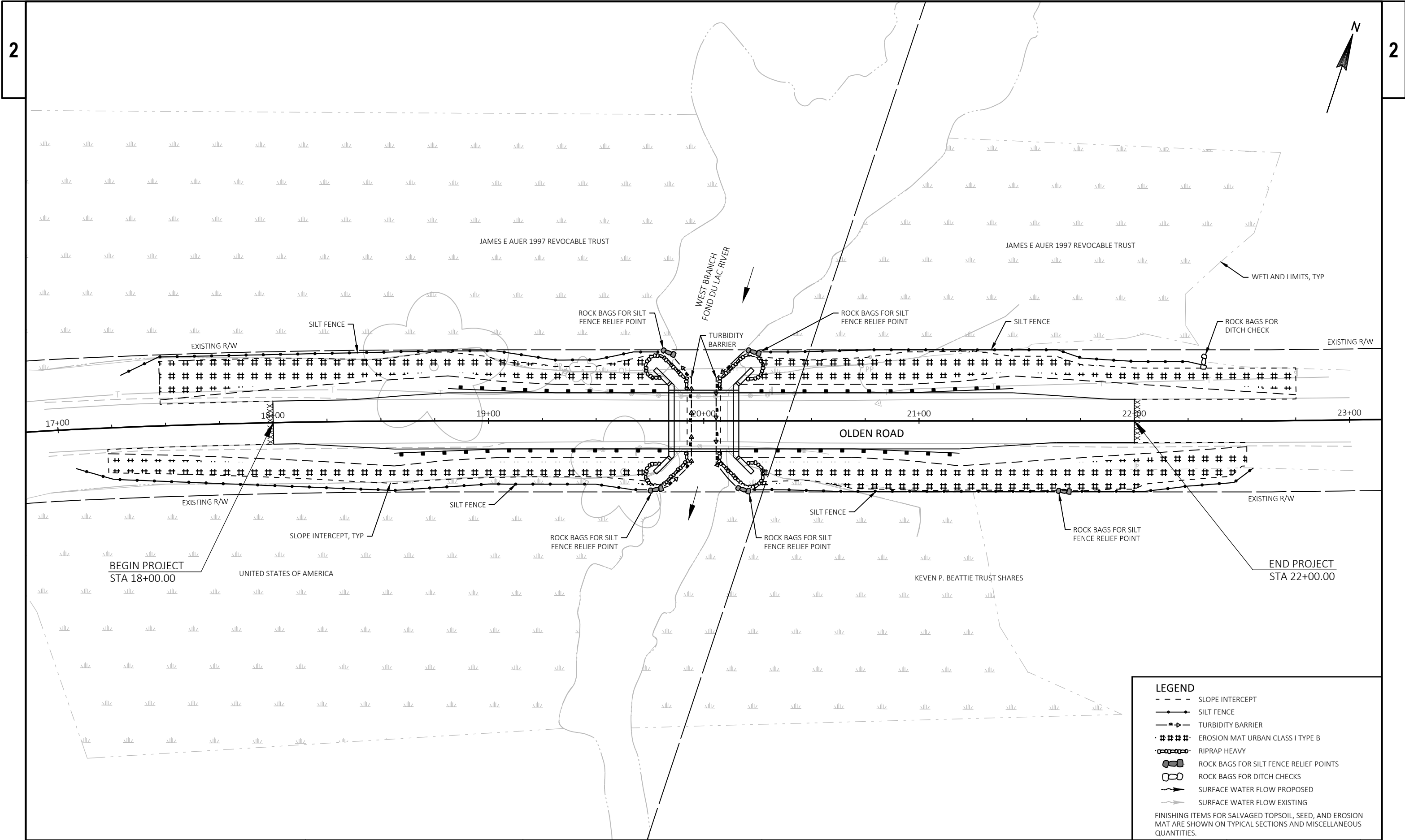
ROCK BAGS USED FOR DITCH CHECKS



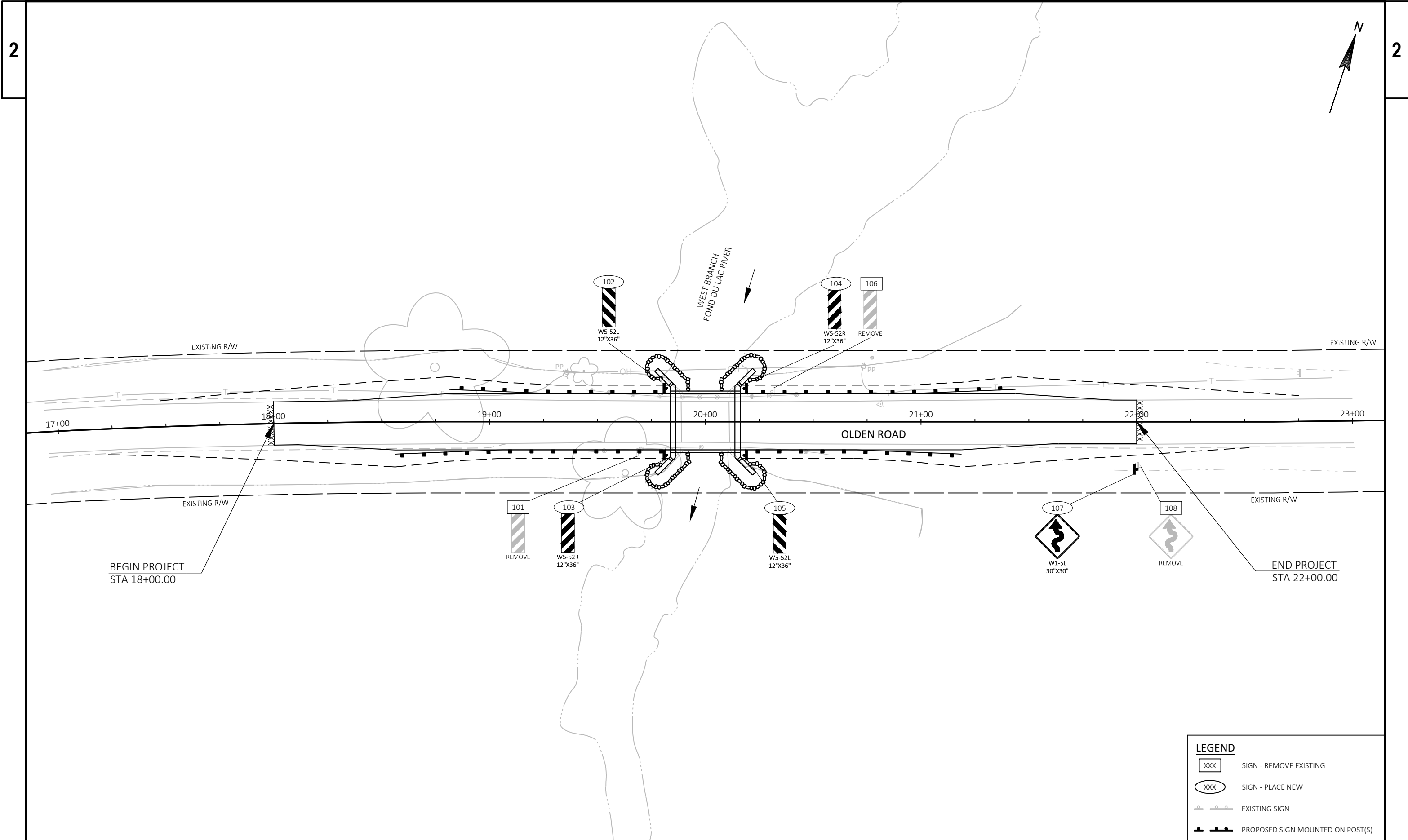
** 17 ROCK BAGS MINIMUM PER 8' OPENING.

ROCK BAGS USED FOR SILT FENCE RELIEF POINT

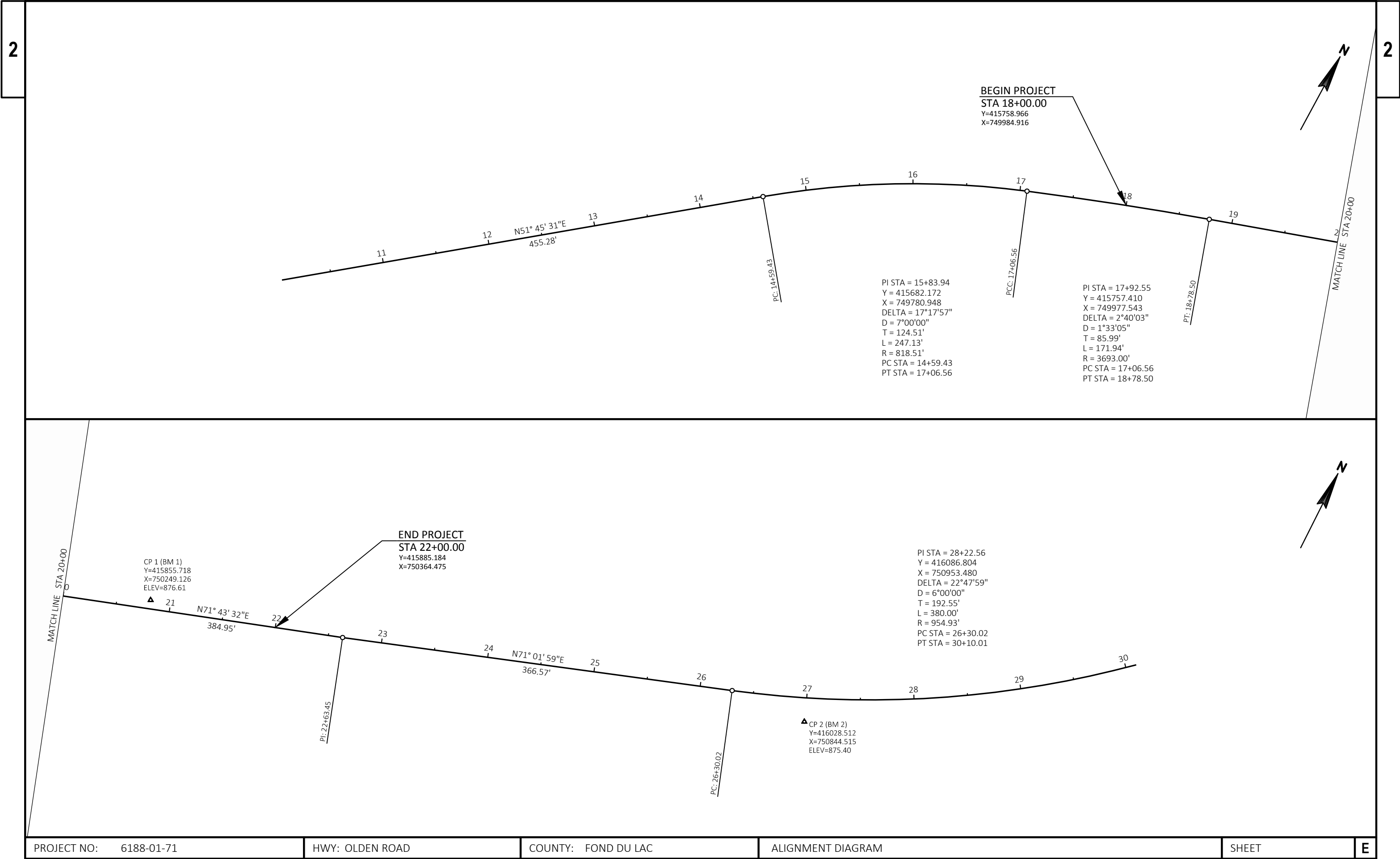
ROCK BAGS DETAIL



PROJECT NO: 6188-01-71	HWY: OLDEN ROAD	COUNTY: FOND DU LAC	EROSION CONTROL PLAN: OLDEN ROAD	SHEET	E
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PROJECT NO: 6188-01-71	HWY: OLDEN ROAD	COUNTY: FOND DU LAC	SIGNING PLAN: OLDEN ROAD	SHEET	E
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Estimate Of Quantities

6188-01-71

Line	Item	Item Description	Unit	Total	Qty
0002	201.0105	Clearing	STA	2.000	2.000
0004	201.0205	Grubbing	STA	2.000	2.000
0006	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 20+00	LS	1.000	1.000
0008	204.0165	Removing Guardrail	LF	175.000	175.000
0010	205.0100	Excavation Common	CY	690.000	690.000
0012	206.1000	Excavation for Structures Bridges (structure) 01. B-20-230	LS	1.000	1.000
0014	210.1500	Backfill Structure Type A	TON	239.000	239.000
0016	213.0100	Finishing Roadway (project) 01. 6188-01-71	EACH	1.000	1.000
0018	305.0110	Base Aggregate Dense 3/4-Inch	TON	145.000	145.000
0020	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	1,055.000	1,055.000
0022	311.0110	Breaker Run	TON	76.000	76.000
0024	455.0605	Tack Coat	GAL	54.000	54.000
0026	465.0105	Asphaltic Surface	TON	230.000	230.000
0028	502.0100	Concrete Masonry Bridges **P**	CY	119.000	119.000
0030	502.3200	Protective Surface Treatment	SY	94.000	94.000
0032	502.3210	Pigmented Surface Sealer	SY	27.000	27.000
0034	505.0400	Bar Steel Reinforcement HS Structures **P**	LB	4,376.000	4,376.000
0036	505.0600	Bar Steel Reinforcement HS Coated Structures **P**	LB	14,998.000	14,998.000
0038	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0040	550.0500	Pile Points	EACH	14.000	14.000
0042	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	385.000	385.000
0044	606.0300	Riprap Heavy	CY	94.000	94.000
0046	612.0206	Pipe Underdrain Unperforated 6-Inch	LF	16.000	16.000
0048	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	104.000	104.000
0050	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0052	614.2300	MGS Guardrail 3	LF	100.000	100.000
0054	614.2500	MGS Thrie Beam Transition	LF	157.600	157.600
0056	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0058	619.1000	Mobilization	EACH	1.000	1.000
0060	624.0100	Water	MGAL	18.000	18.000
0062	625.0500	Salvaged Topsoil	SY	1,425.000	1,425.000
0064	628.1504	Silt Fence	LF	1,145.000	1,145.000
0066	628.1520	Silt Fence Maintenance	LF	1,145.000	1,145.000
0068	628.1905	Mobilizations Erosion Control	EACH	5.000	5.000
0070	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0072	628.2008	Erosion Mat Urban Class I Type B	SY	1,425.000	1,425.000
0074	628.6005	Turbidity Barriers	SY	135.000	135.000
0076	628.7560	Tracking Pads	EACH	2.000	2.000

Estimate Of Quantities

6188-01-71

Line	Item	Item Description	Unit	Total	Qty
0078	628.7570	Rock Bags	EACH	125.000	125.000
0080	629.0210	Fertilizer Type B	CWT	0.200	0.200
0082	630.0130	Seeding Mixture No. 30	LB	36.000	36.000
0084	630.0200	Seeding Temporary	LB	27.000	27.000
0086	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0088	634.0616	Posts Wood 4x6-Inch X 16-FT	EACH	1.000	1.000
0090	637.2230	Signs Type II Reflective F	SF	18.250	18.250
0092	638.2602	Removing Signs Type II	EACH	3.000	3.000
0094	638.3000	Removing Small Sign Supports	EACH	3.000	3.000
0096	642.5001	Field Office Type B	EACH	1.000	1.000
0098	643.0420	Traffic Control Barricades Type III	DAY	1,184.000	1,184.000
0100	643.0705	Traffic Control Warning Lights Type A	DAY	2,072.000	2,072.000
0102	643.0900	Traffic Control Signs	DAY	1,184.000	1,184.000
0104	643.5000	Traffic Control	EACH	1.000	1.000
0106	645.0111	Geotextile Type DF Schedule A	SY	92.000	92.000
0108	645.0120	Geotextile Type HR	SY	140.000	140.000
0110	650.4500	Construction Staking Subgrade	LF	368.000	368.000
0112	650.5000	Construction Staking Base	LF	368.000	368.000
0114	650.6500	Construction Staking Structure Layout (structure) 01. B-20-230	LS	1.000	1.000
0116	650.9910	Construction Staking Supplemental Control (project) 01. 6188-01-71	LS	1.000	1.000
0118	650.9920	Construction Staking Slope Stakes	LF	520.000	520.000
0120	690.0150	Sawing Asphalt	LF	41.000	41.000
0122	715.0502	Incentive Strength Concrete Structures	DOL	714.000	714.000
0124	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	150.000	150.000
0126	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000

CLEARING AND GRUBBING ITEMS

STATION - STATION	LOCATION	201.0105 CLEARING STA	201.0205 GRUBBING STA
CATEGORY CODE 0010			
18+00 - 20+00	LT & RT	2	2
TOTALS		2	2

REMOVING GUARDRAIL

STATION - STATION	LOCATION	204.0165 LF
CATEGORY CODE 0010		
19+45 - 19+87	LT	44
19+46 - 19+88	RT	43
20+11 - 20+52	LT	41
20+13 - 20+58	RT	47
TOTAL		175

BASE AGGREGATE DENSE AND WATER ITEMS

		305.0110	305.0120	311.0110	624.0100
		BASE AGGREGATE	BASE AGGREGATE	BREAKER	WATER
		DENSE	DENSE	RUN	
		3/4-INCH	1 1/4-INCH		
STATION - STATION	LOCATION	TON	TON	TON	MGAL
CATEGORY CODE 0010					
17+23 - 19+84	LT & RT	74	528	--	8
20+16 - 22+75	LT & RT	71	527	--	8
UNDISTRIBUTED EBS		--	--	76	2
TOTALS		145	1,055	76	18

BASE AGGREGATE DENSE 3/4-INCH WEIGHT CALCULATIONS BASED ON 2.1 TONS/CY.
BASE AGGREGATE DENSE 1 1/4-INCH WEIGHT CALCULATIONS BASED ON 2.0 TONS/CY.
BREAKER RUN WEIGHT CALCULATIONS BASED ON 1.8 TONS/CY.

Division	From/To Station	Location	205.0100 Excavation Common (1)		Salvaged/Unusable Pavement Material (4)	Available Material (5)	Unexpanded Fill	Expanded Fill (6)	Mass Ordinate +/- (7)	Waste	Comment:
			Cut (2)	EBS Excavation (3)							
Division 1											
OLDEN ROAD	17+22/22+75		648		141	507	71	92	415	415	
UNDISTRIBUTED				42							
Division 1 Subtotal			648	42	141	507	71	92	415	415	
Grand Total			648	42	141	507	71	92	415	415	
Total Common Exc			690								

- Notes:
- (1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100
 - (2) Salvaged/Unsuable Pavement Material is included in Cut.
 - (3) EBS Excavation to be backfilled with Breaker Run.
 - (4) Salvaged/Unusable Pavement Material = Length * Typical Width * Typical Depth (6")
 - 5) Available Material = Cut - Salvaged/Unusuable Pavement Material
 - (6) Expanded Fill Factor = 1.30. Expanded Fill = Unexpanded Fill * Fill Factor
 - (7) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.

ALL ITEMS ARE CATEGORY CODE 0010 UNLESS OTHERWISE NOTED

ASPHALTIC ITEMS

		455.0605	465.0105
		TACK	ASPHALTIC
		COAT	SURFACE
STATION - STATION	LOCATION	GAL	TON
CATEGORY CODE 0010			
18+00 - 19+84	LT & RT	27	115
20+16 - 22+00	LT & RT	27	115
TOTALS		54	230

TACK COAT CALCULATIONS BASED ON 0.050 GAL/SY.
ASPHALTIC SURFACE WEIGHT CALCULATIONS BASED ON 110 LB/SY/IN.

STEEL PLATE BEAM GUARD ITEMS

STATION - STATION	LOCATION	614.2300	614.2500	614.2610
		MGS GUARDRAIL 3	MGS THRIE BEAM TRANSITION	MGS GUARDRAIL TERMINAL EAT EACH
CATEGORY CODE 0010				
18+56 - 19+84	RT	37.5	39.4	1.0
18+81 - 19+84	LT	12.5	39.4	1.0
20+16 - 21+19	RT	12.5	39.4	1.0
20+16 - 21+44	LT	37.5	39.4	1.0
TOTALS		100.0	157.6	4.0

SILT FENCE ITEMS

		628.1504	628.1520
		SILT	SILT FENCE
		FENCE	MAINTENANE
STATION - STATION	LOCATION	LF	LF
CATEGORY CODE 0010			
17+08 - 19+77	RT	270	270
17+30 - 19+86	LT	261	261
20+11 - 22+55	RT	248	248
20+17 - 22+31	LT	214	214
UNDISTRIBUTED		152	152
TOTALS		1,145	1,145

RESTORATION ITEMS

		625.0500 SALVAGED TOPSOIL	628.2008 EROSION MAT URBAN CLASS I TYPE B	629.0210 FERTILIZER TYPE B	630.0130 SEED MIX NO. 30	630.0200 SEEDING TEMPORARY
STATION - STATION	LOCATION	SY	SY	CWT	LB	LB
CATEGORY CODE 0010						
17+23 - 19+84	LT & RT	573	573	--	15	11
20+16 - 22+75	LT & RT	664	664	0.2	16	12
UNDISTRIBUTED		188	188	--	5	4
TOTALS		1,425	1,425	0.2	36	27

NOTES: TEMPORARY SEED TO BE PLACED IN CONJUNCTION WITH PERMANENT SEED AT
A RATE OF 1.5 LBS/ 1000 SF.
FERTILIZER SHALL ONLY BE ALLOWED FROM STATION 21+45 RT TO STATION 22+52 RT.

MOBILIZATIONS EROSION CONTROL ITEMS

LOCATION	628.1905	628.1910
	MOBILIZATIONS EROSION CONTROL EACH	MOBILIZATIONS EMERGENCY EROSION CONTROL EACH
CATEGORY CODE 0010		
PROJECT 6188-01-71	5	3
TOTALS	5	3

ROCK BAGS

628.7570		
STATION	LOCATION	EACH
CATEGORY CODE 0010		
19+80	LT & RT	34
20+20	LT & RT	34
21+60	RT	17
22+30	LT	20
UNDISTRIBUTED		20
TOTAL		125

TURBIDITY BARRIERS

		628.6005
STATION - STATION	LOCATION	SY
CATEGORY CODE 0010		
19+77 - 19+94	LT & RT	61
20+06 - 20+17	LT & RT	55
UNDISTRIBUTED		19
TOTAL		135

TRACKING PADS

		628.7560
STATION	LOCATION	EACH
CATEGORY CODE 0010		
18+00	LT & RT	1
22+00	LT & RT	1
TOTAL		2

ALL ITEMS ARE CATEGORY CODE 0010 UNLESS OTHERWISE NOTED

SIGNING ITEMS									
SIGN NUMBER	STATION	LOCATION	SIGN CODE	SIZE	634.0612 POSTS WOOD 4X6X12 EACH	634.0616 POSTS WOOD 4X6X16 EACH	637.2230 SIGNS TYPE II REFLECTIVE F SF	638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH
CATEGORY CODE 0010									
101	19+69	RT	--	---	--	--	--	1	1
102	19+83	LT	W5-52L	12X36	1	--	3.00	--	--
103	19+83	RT	W5-52R	12X36	1	--	3.00	--	--
104	20+17	LT	W5-52R	12X36	1	--	3.00	--	--
105	20+17	RT	W5-52L	12X36	1	--	3.00	--	--
106	20+31	LT	--	---	--	--	--	1	1
107	22+00	RT	W1-5L	30X30	--	1	6.25	--	--
108	22+00	RT	--	---	--	--	--	1	1
TOTALS					4	1	18.25	3	3

TRAFFIC CONTROL ITEMS							
NUMBER OF DAYS IN SERVICE	643.0420 BARRICADES TYPE III		643.0705 WARNING LIGHTS TYPE A		643.0900 SIGNS		
	NO. REQ'D	TOTAL DAY	NO. REQ'D	TOTAL DAY	NO. REQ'D	TOTAL DAY	
CATEGORY CODE 0010							
OLDEN ROAD / CTH M	74	2	148	4	296	2	148
OLDEN ROAD / OAK ROAD	74	2	148	4	296	3	222
WEST SIDE OF PROJECT	74	5	370	8	592	4	296
EAST SIDE OF PROJECT	74	5	370	8	592	5	370
OLDEN ROAD / STH 26	74	2	148	4	296	2	148
TOTALS	16	1,184	28	2,072	16	1,184	

CONSTRUCTION STAKING ITEMS

		650.4500 SUBGRADE	650.5000 BASE	650.6500 STRUCTURE LAYOUT	650.9910 SUPPLEMENTAL CONTROL	650.9920 SLOPE STAKES
STATION - STATION	LOCATION	LF	LF	LS	LS	LF
CATEGORY CODE 0010						
17+23 - 18+00	LT & RT	--	--	--	1	77
18+00 - 19+84	LT & RT	184	184	--	--	184
20+16 - 22+00	LT & RT	184	184	--	--	184
22+00 - 22+75	LT & RT	--	--	--	--	75
CATEGORY CODE 0010 SUBTOTALS		368	368	--	1	520
CATEGORY CODE 0020						
B-20-230		--	--	1	--	--
CATEGORY CODE 0020 SUBTOTALS		--	--	1	--	--
TOTALS		368	368	1	1	520

SAWING ASPHALT

		690.0150
STATION - STATION	LOCATION	LF
CATEGORY CODE 0010		
18+00	LT & RT	20
22+00	LT & RT	21
TOTAL		41

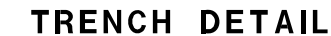
ALL ITEMS ARE CATEGORY CODE 0010 UNLESS OTHERWISE NOTED

Standard Detail Drawing List

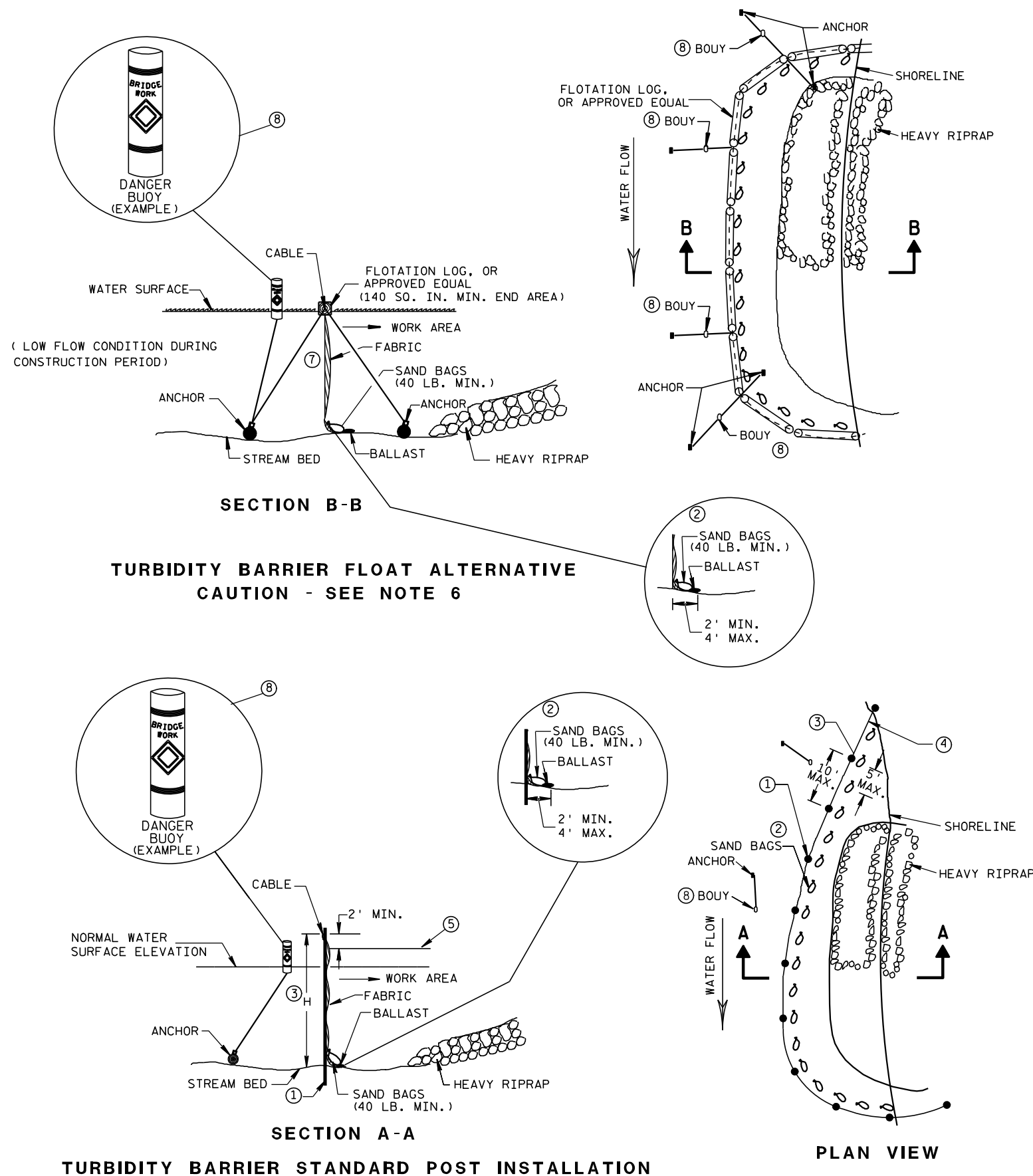
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
08E14-01	TRACKING PAD
12A03-10	NAME PLATE (STRUCTURES)
14B29-01	SAFETY EDGE
14B42-04A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-04B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-04C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-02A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-04A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04E	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-08	SIGNING & MARKING FOR TWO LANE BRIDGES



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>4-29-05</u> DATE	<u>/S/ Beth Canestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER

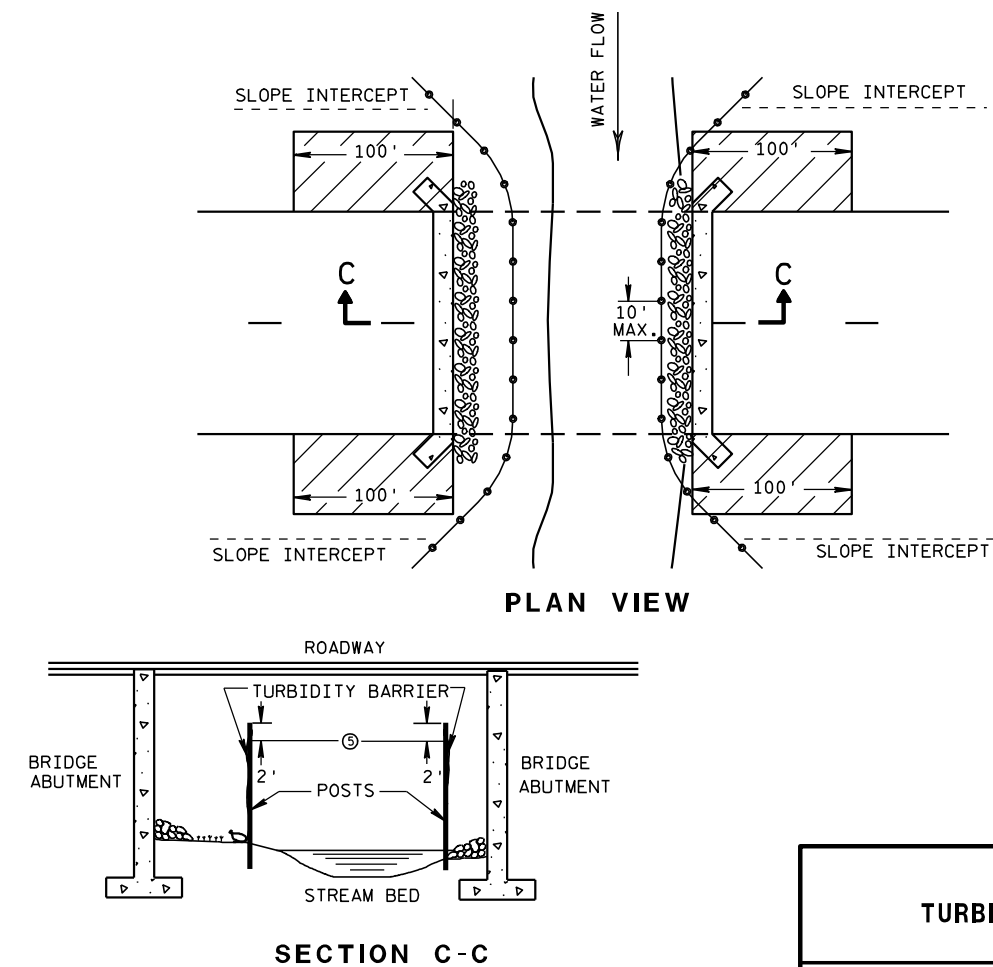


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

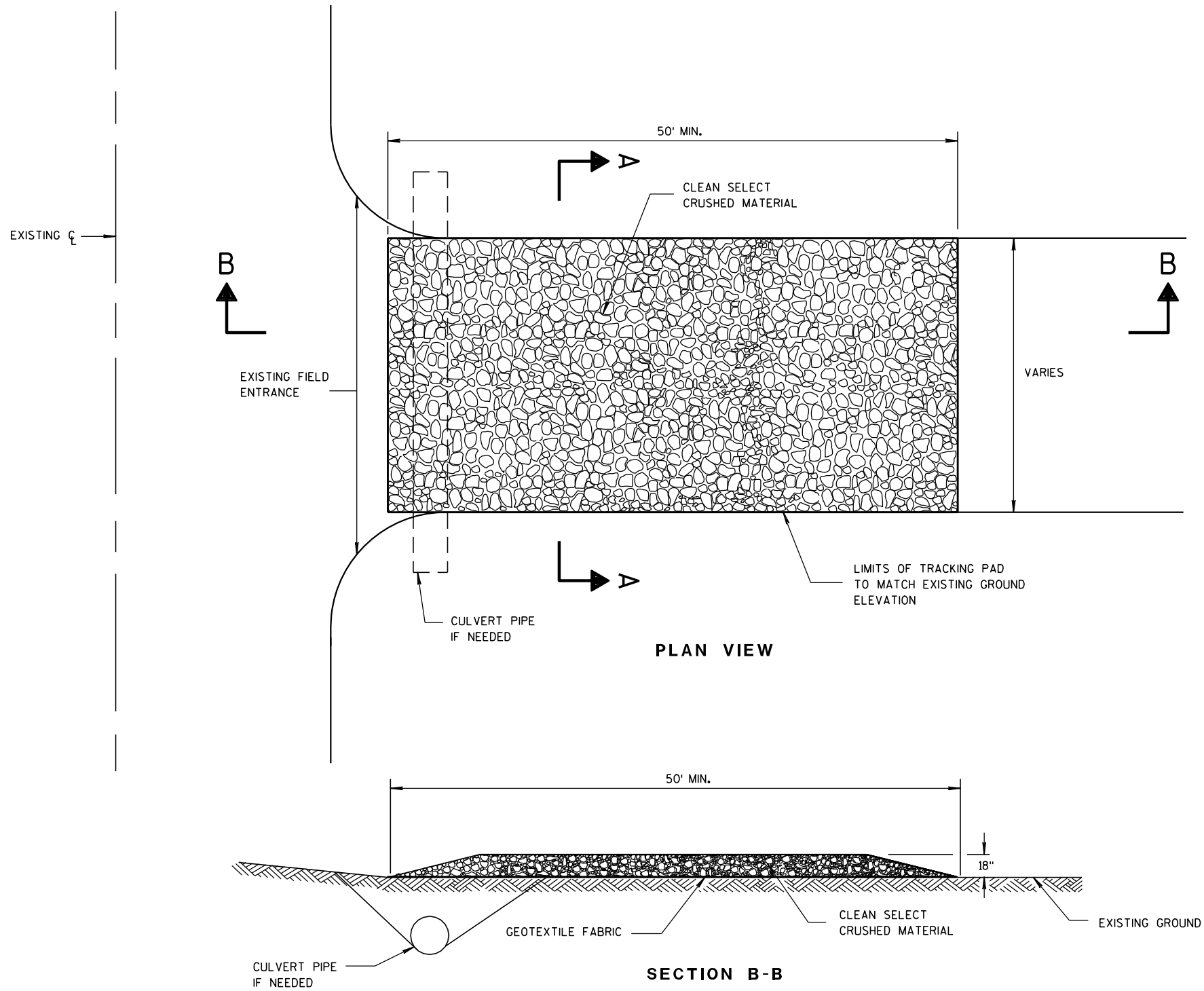
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

FHWA

/S/ Beth Connestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TRACKING PAD

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRACKING PAD SHALL BE INSPECTED DAILY. DEFICIENT AREAS SHALL BE REPAIRED OR REPLACED IMMEDIATELY.

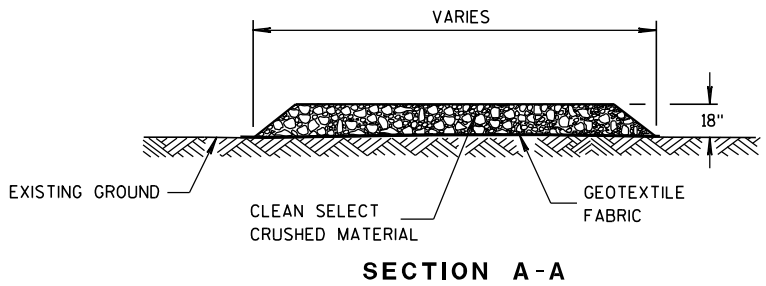
TRACKING PAD TO BE REMOVED AFTER CONSTRUCTION IS COMPLETED.

TRACKING PAD SHALL BE THE FULL WIDTH OF THE EGRESS POINT.

SURFACE WATER MUST BE PREVENTED FROM PASSING THROUGH THE TRACKING PAD. FLOWS SHALL BE DIVERTED AWAY, AROUND OR CONVEYED UNDER THE TRACKING PAD.

CULVERT PIPE OR OTHER BMP USED TO DIVERT WATER AWAY, AROUND OR UNDER THE TRACKING PAD SHALL BE DESIGNED TO CONVEY THE 2 YEAR - 24 HOUR EVENT.

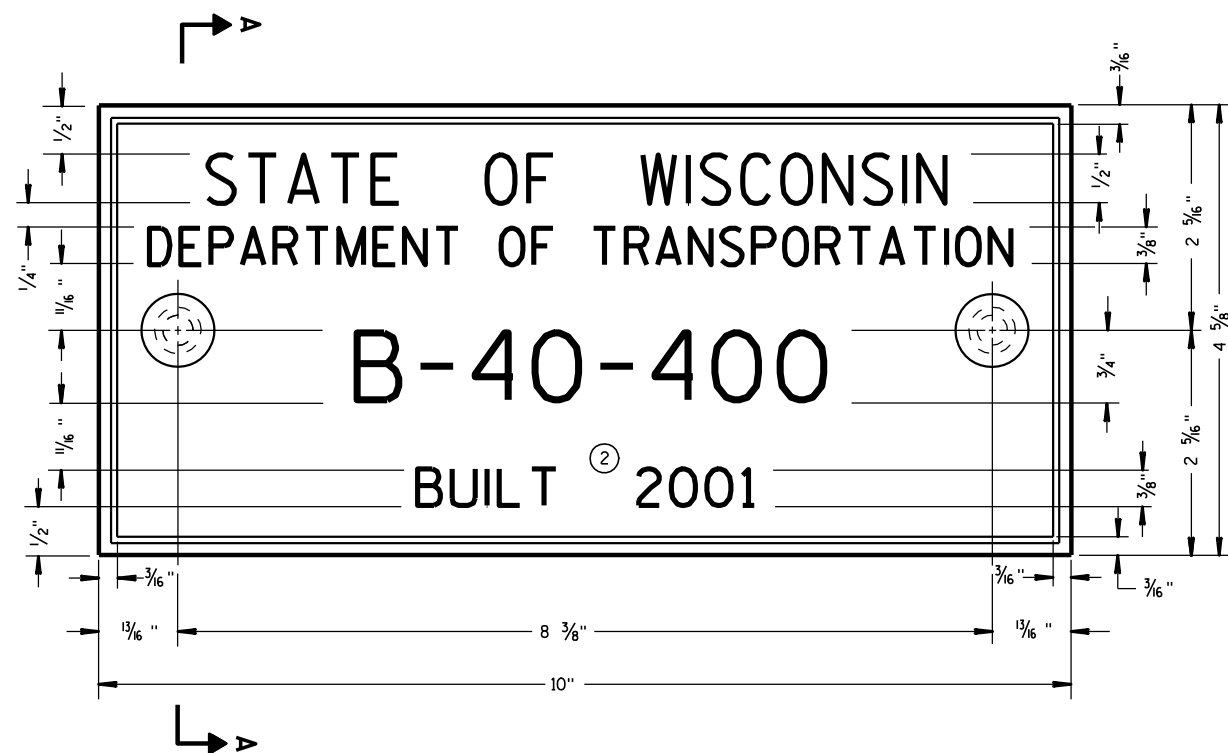
THE COST OF ADDITIONAL BMP TO DIVERT WATER ARE INCIDENTAL TO THE TRACKING PAD BID ITEM.



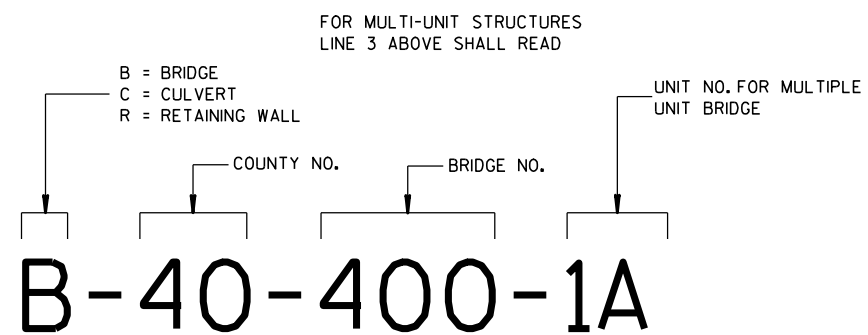
TRACKING PAD

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/24/2011
DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



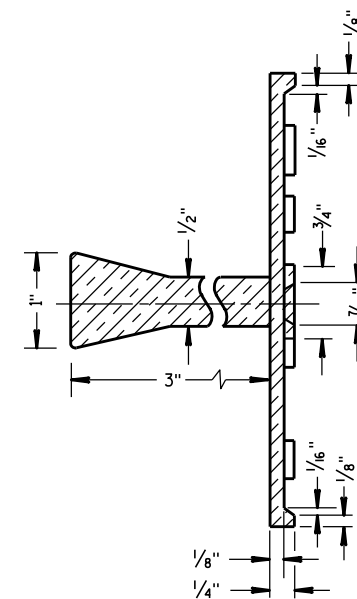
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

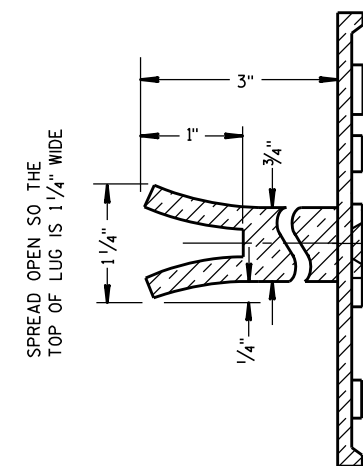
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

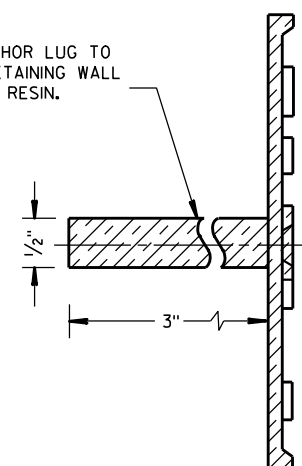


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

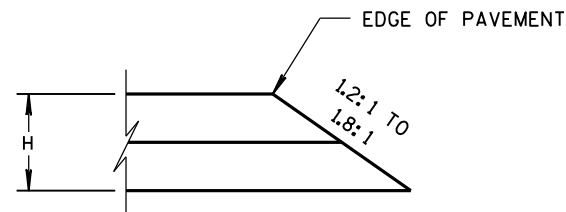
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

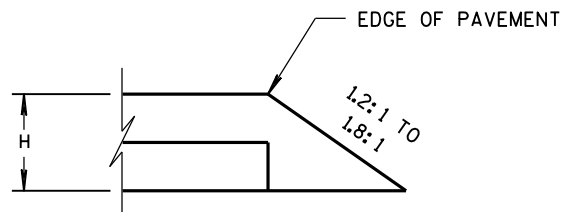
3/26/10
DATE

FHWA

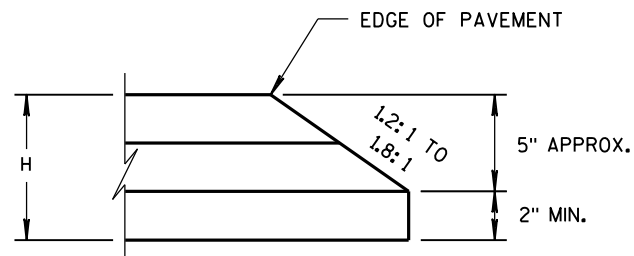
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



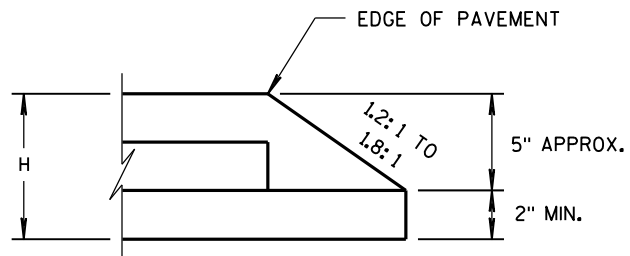
CONSTRUCTED WITH FINAL TWO LAYERS
FOR H 5" OR LESS



CONSTRUCTED WITH FINAL LAYER
FOR H 5" OR LESS

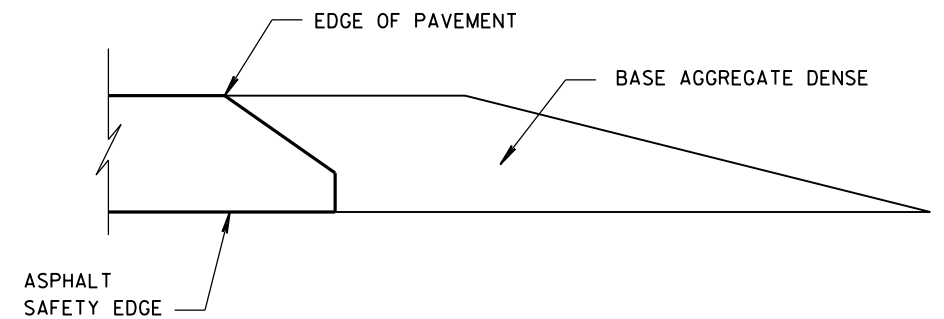


CONSTRUCTED WITH FINAL TWO LAYERS
FOR H GREATER THAN 5"



CONSTRUCTED WITH FINAL LAYER
FOR H GREATER THAN 5"

HMA PAVEMENT AND HMA OVERLAYS



FINISHED SHOULDER AGGREGATE PLACEMENT

SAFETY EDGE_{SM}

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

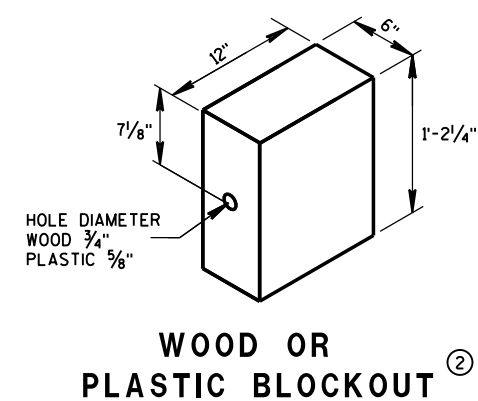
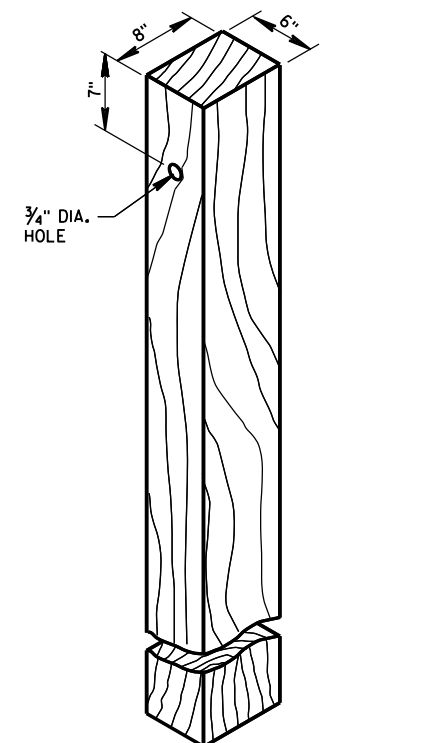
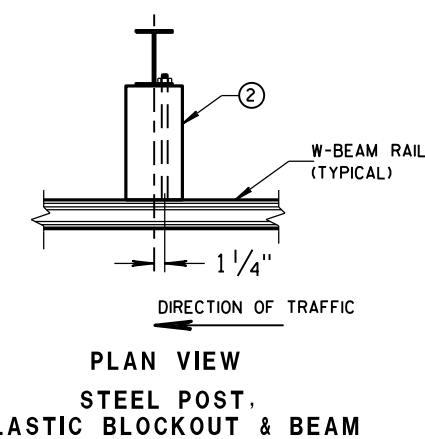
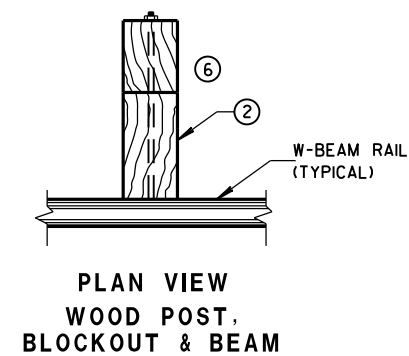
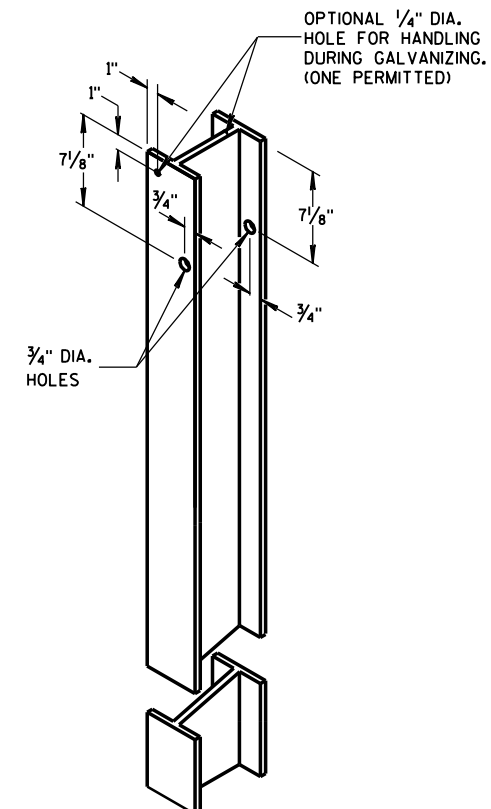
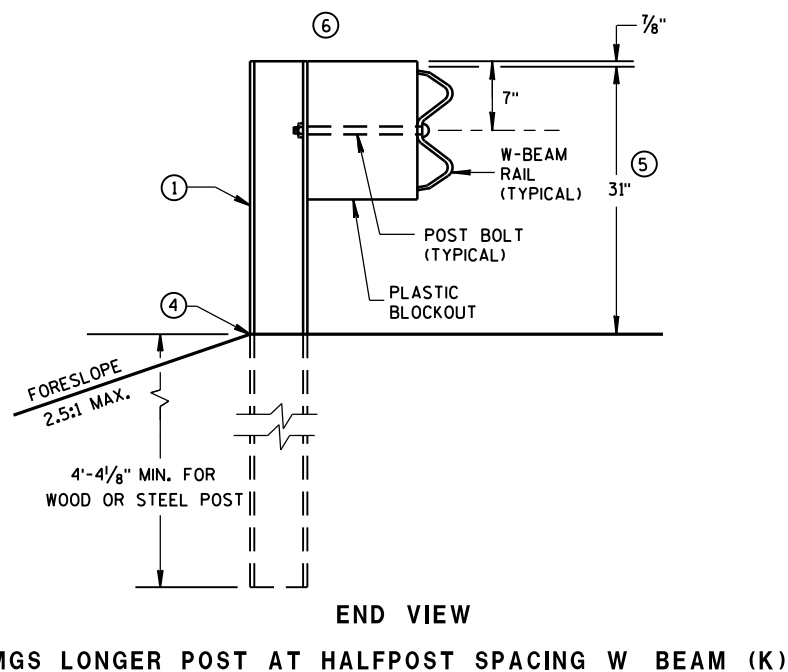
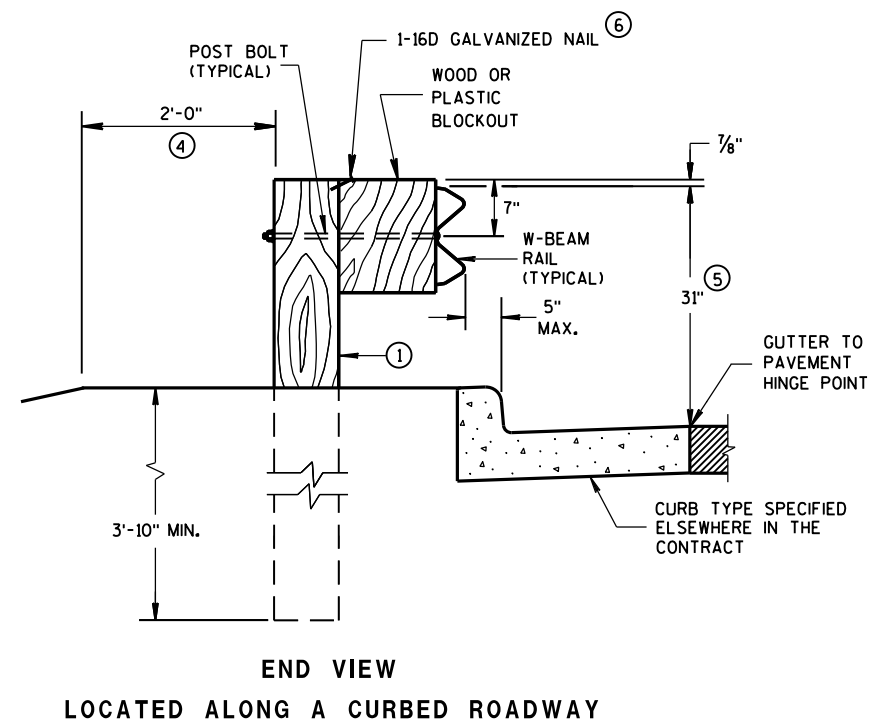
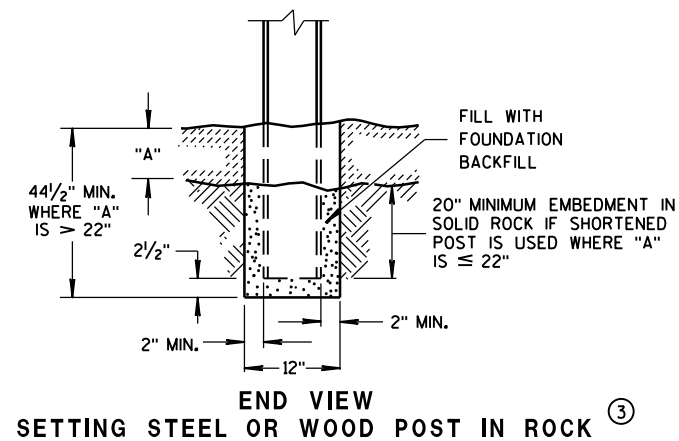
APPROVED

11/30/2012
DATE

FHWA

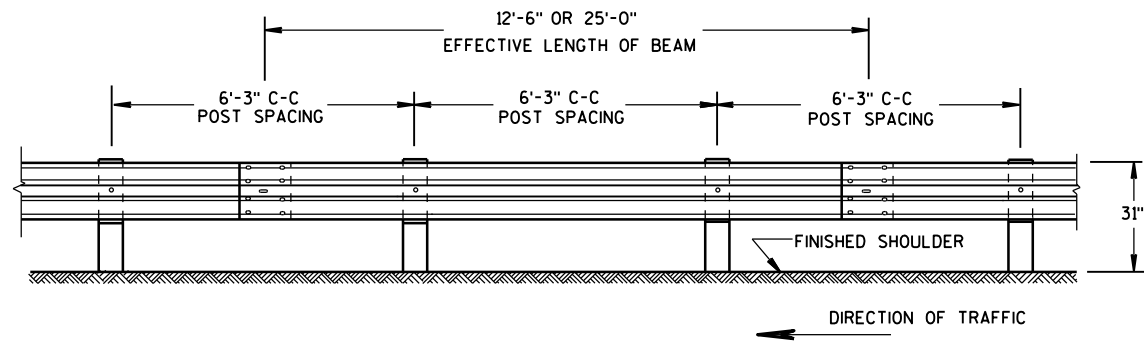
/s/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2½ INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS TO THE LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS ± 1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27¾" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



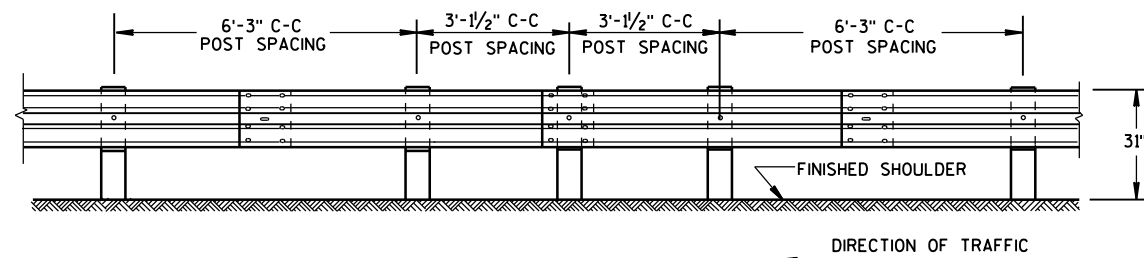
**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



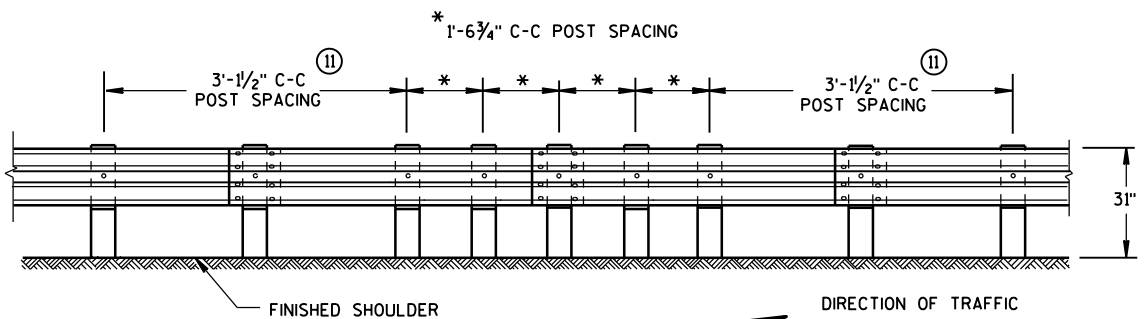
FRONT VIEW

POST SPACING STANDARD INSTALLATION



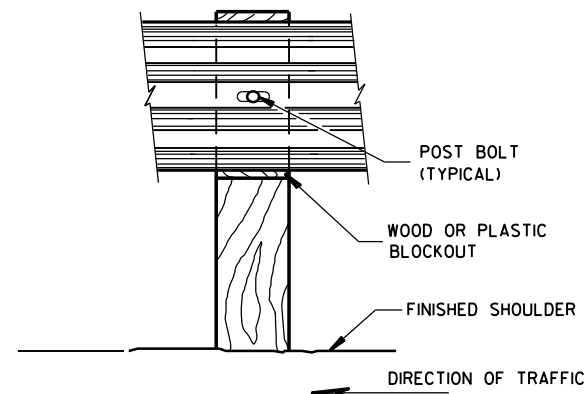
FRONT VIEW

HALF POST SPACING (HS) AND HALF POST SPACING WITH LONGER POSTS (K)

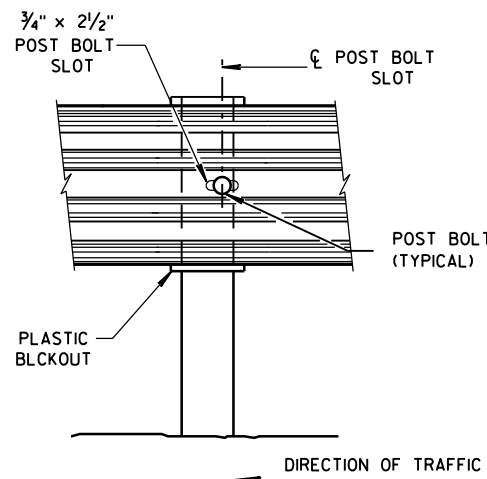


FRONT VIEW

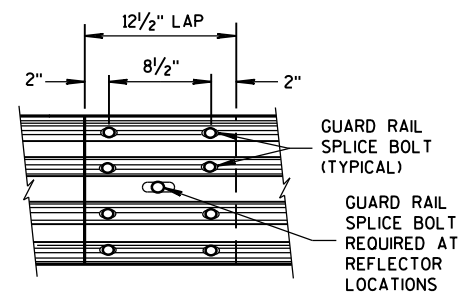
QUARTER POST SPACING (QS)



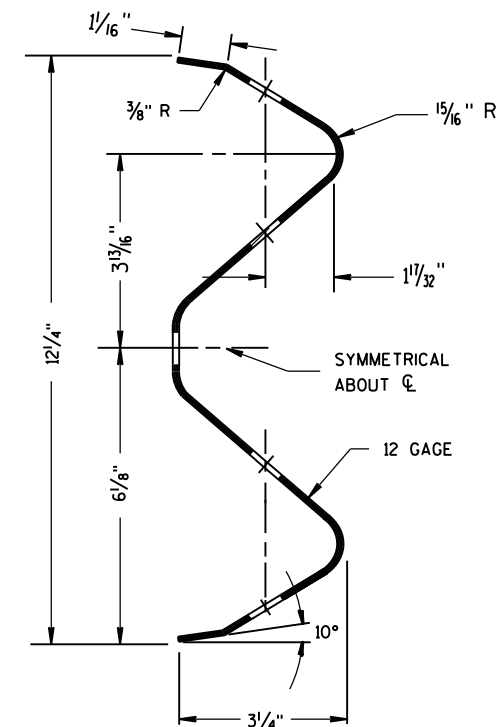
FRONT VIEW AT WOOD POST



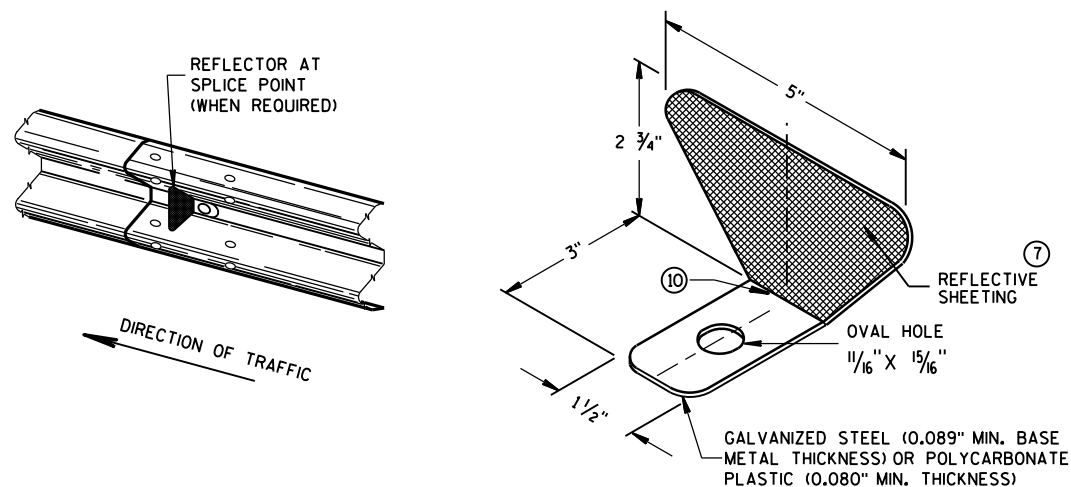
FRONT VIEW AT STEEL POST



FRONT VIEW
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL



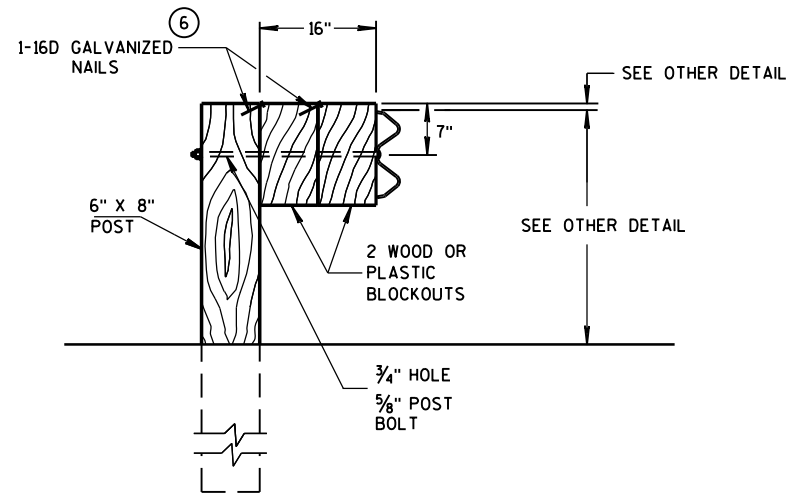
ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
 - ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
 - ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
 - ⑩ PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
 - ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND $\frac{5}{8}$ " DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.

REFLECTOR SPACING ^⑧				
	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1 ^⑨	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2 ^⑩	3
	> 200'	100' C-C	2	

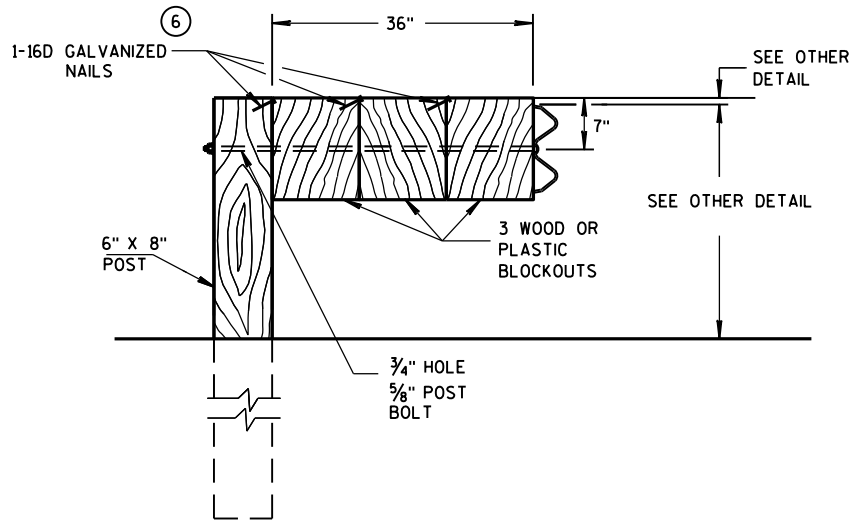
MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

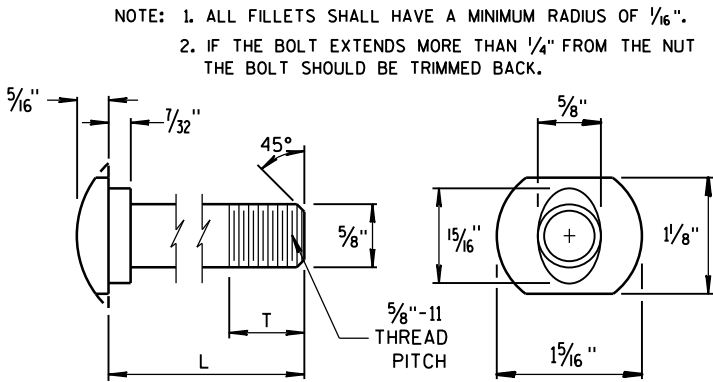
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

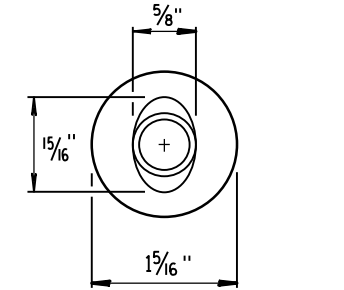
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

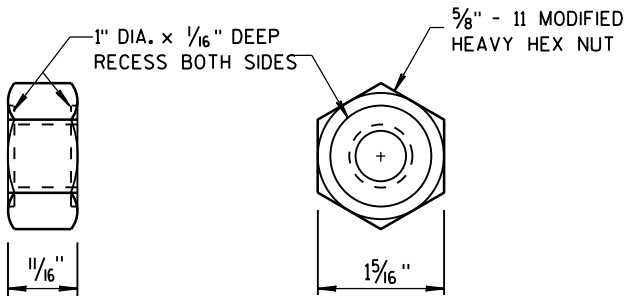


POST BOLT TABLE

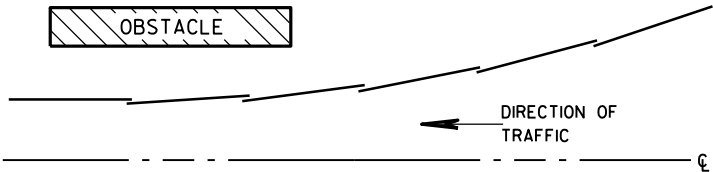
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



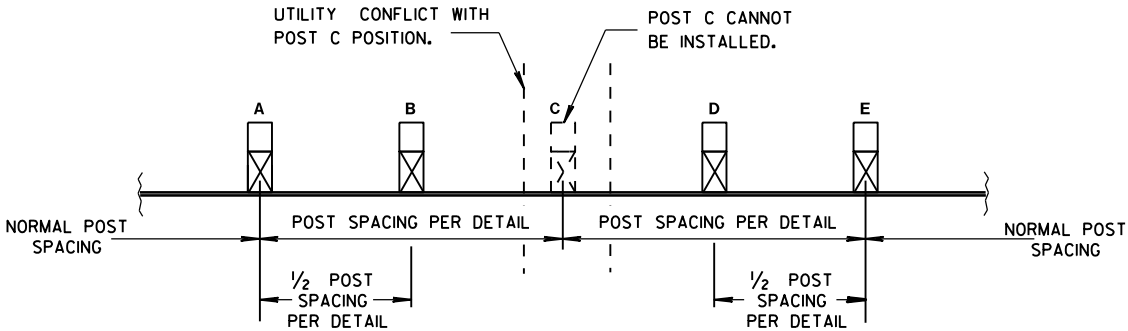
ALTERNATE BOLT HEAD



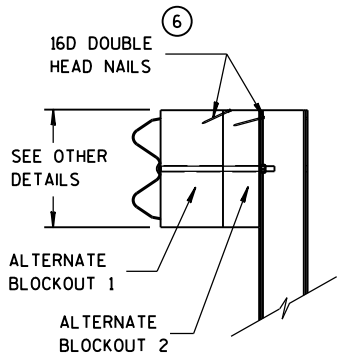
POST BOLT, SPLICE BOLT AND RECESS NUT



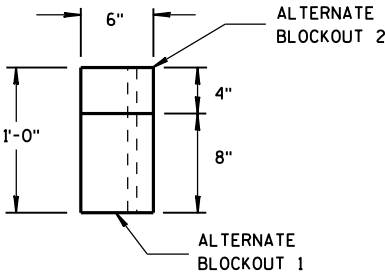
PLAN VIEW BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2016 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

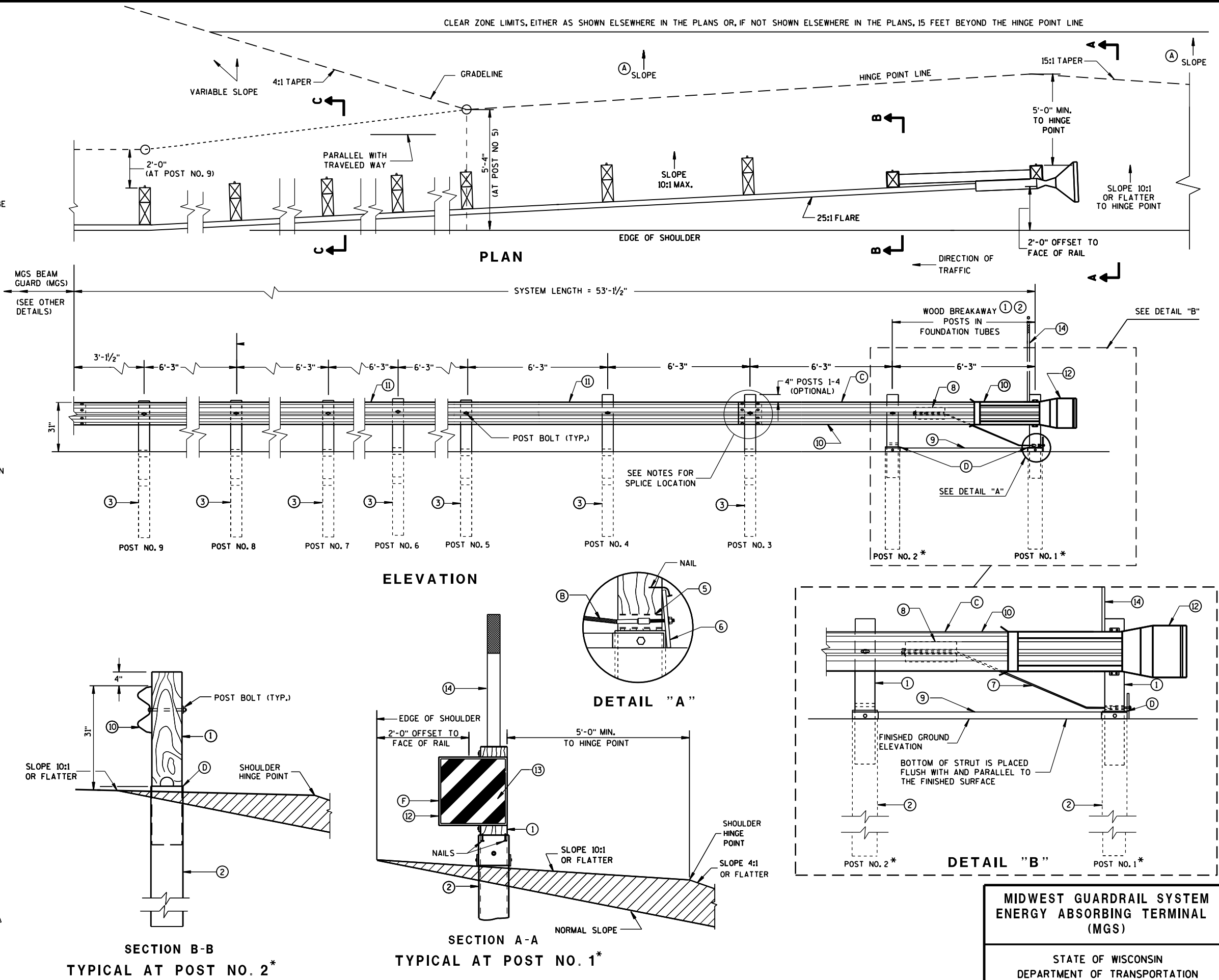
SEE SDD 14B42 FOR MORE INFORMATION.

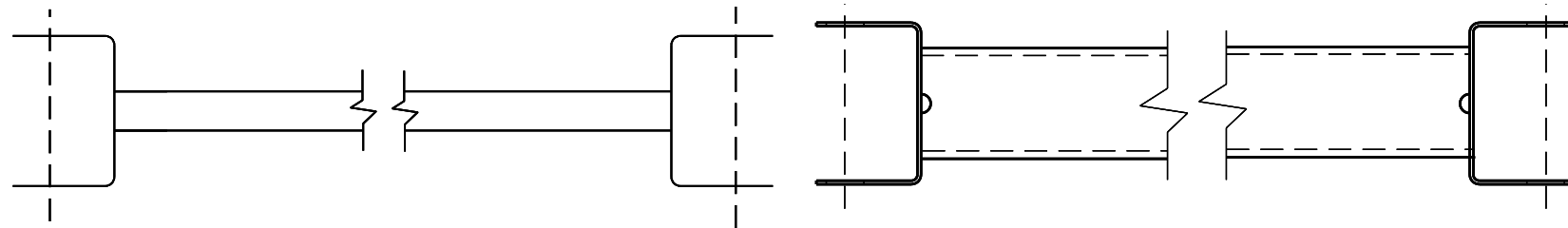
* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

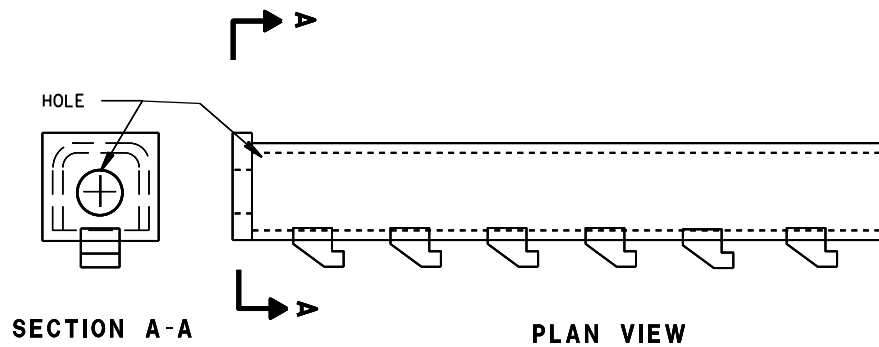
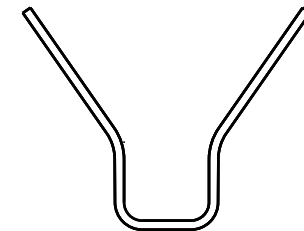
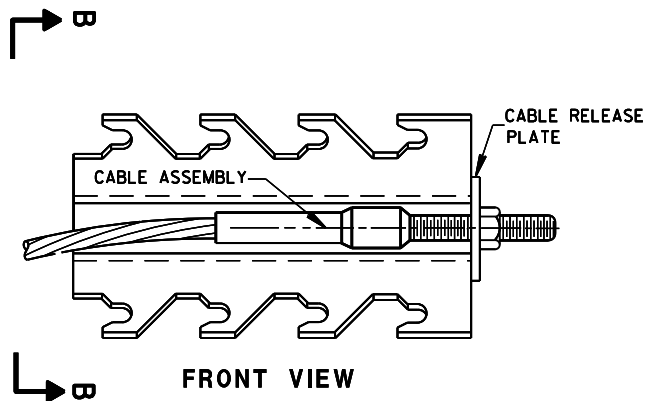
W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.





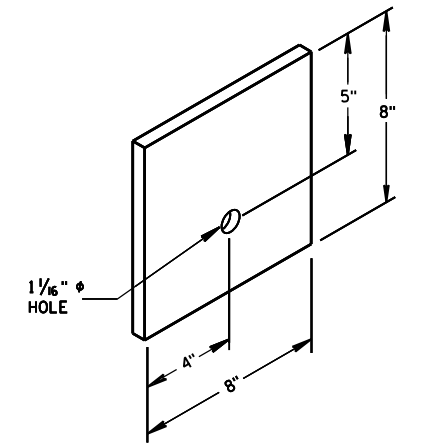
GENERIC GROUND STRUT (9) (H)



GENERIC ANCHOR CABLE BOX (8) (H)

BILL OF MATERIALS

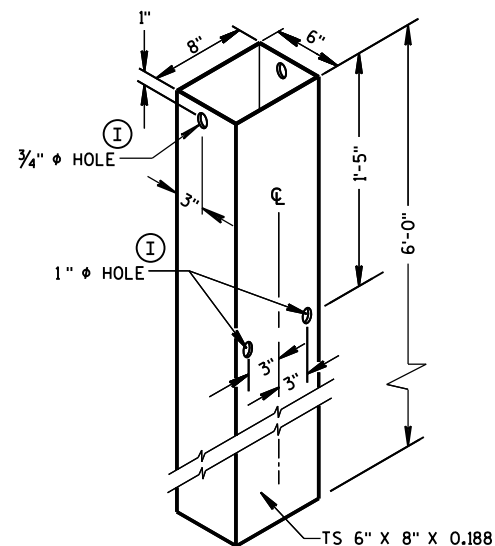
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
(1)	WOOD BREAKAWAY POST
(2)	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
(3)	WOOD CRT
(4)	WOOD BLOCKOUT
(5)	PIPE SLEEVE
(6)	BEARING PLATE
(7)	BCT CABLE ASSEMBLY
(8)	ANCHOR CABLE BOX
(9)	GROUND STRUT
(10)	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
(11)	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
(12)	END SECTION EAT
(13)	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
(14)	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



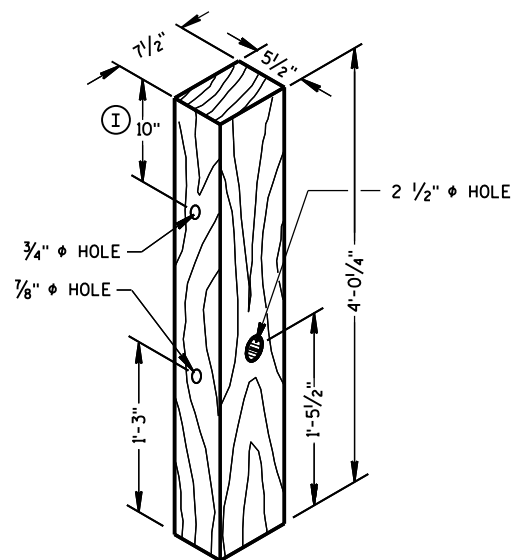
BEARING PLATE (6)

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

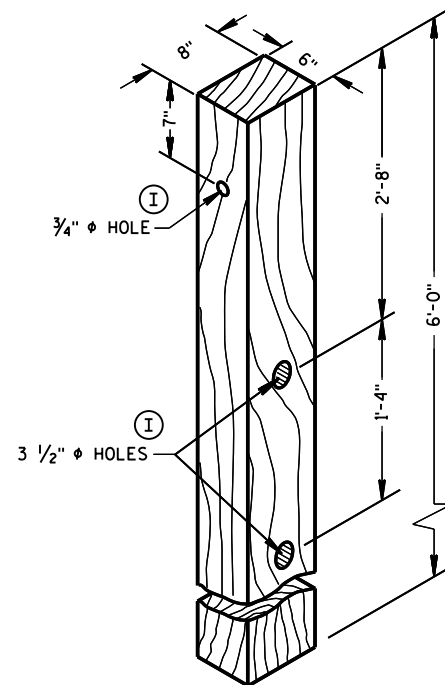
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



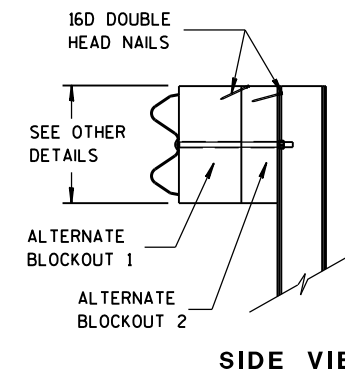
FOUNDATION TUBE ②



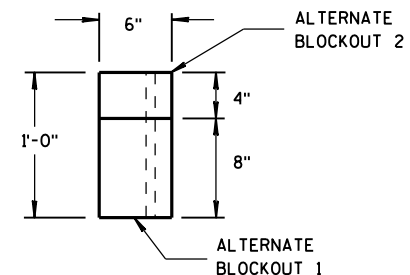
POSTS NUMBER 1 AND 2
WOOD BREAKAWAY POST ①



POSTS NUMBER 3-9
WOOD CRT POST ③

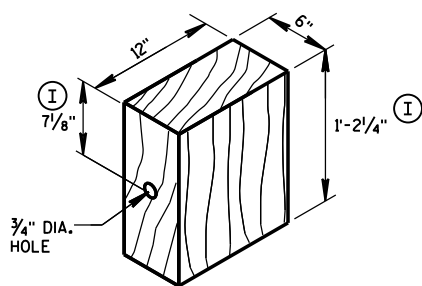


SIDE VIEW



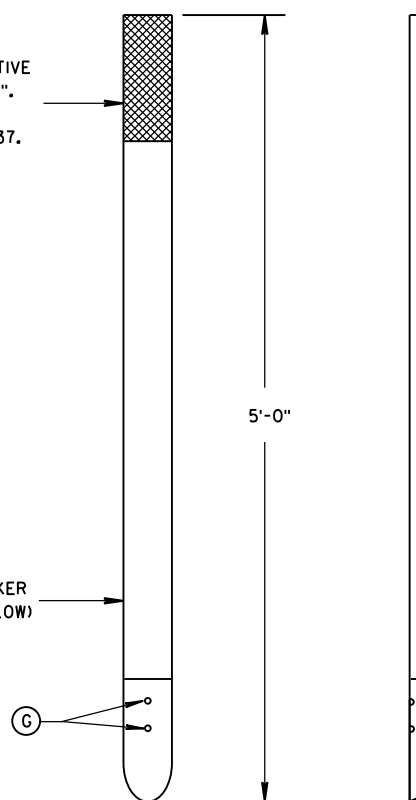
TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL



WOOD BLOCKOUT ④
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

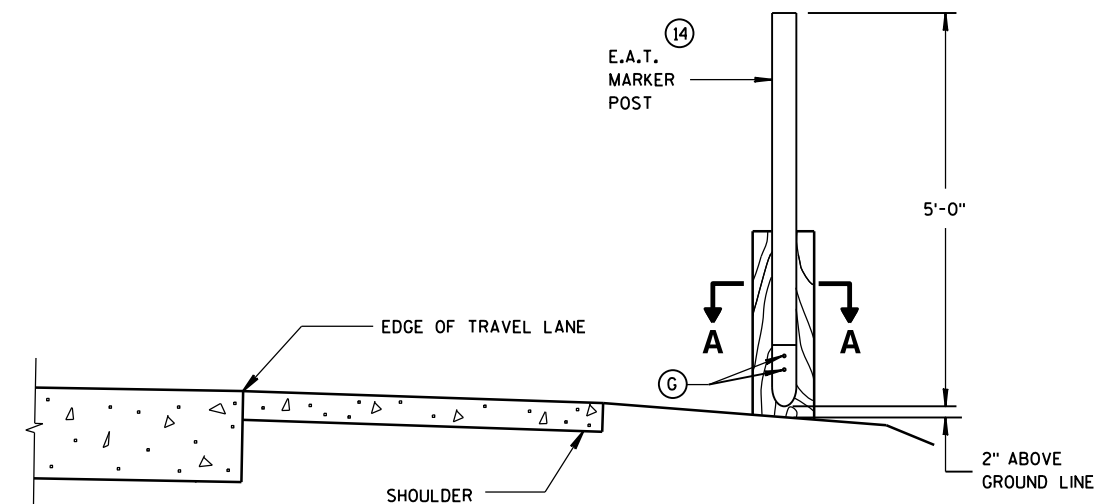
TYPE H
YELLOW REFLECTIVE
SHEETING 3" X 9".
SEE STANDARD
SPECIFICATION 637.



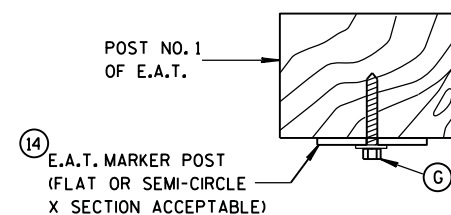
FRONT VIEW

SIDE VIEW

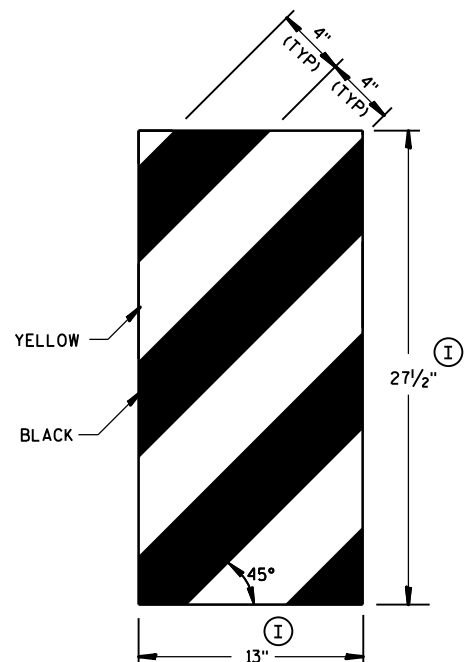
E.A.T. MARKER POST ⑭



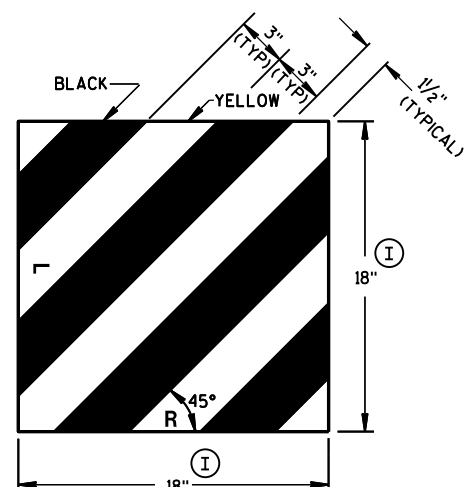
TYPICAL INSTALLATION OF E.A.T.
MARKER POST BACKSIDE OF POST NO. 1
(E.A.T. AND RAIL REMOVED FOR CLARITY)



SECTION A-A



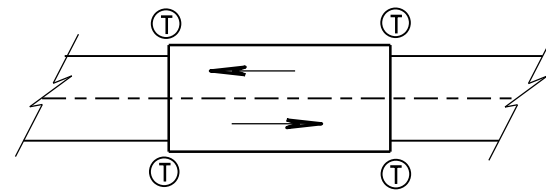
GENERIC REFLECTIVE SHEETING ⑬ ①



MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

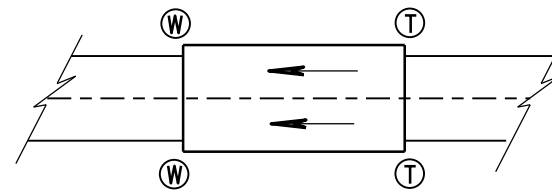
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2014 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

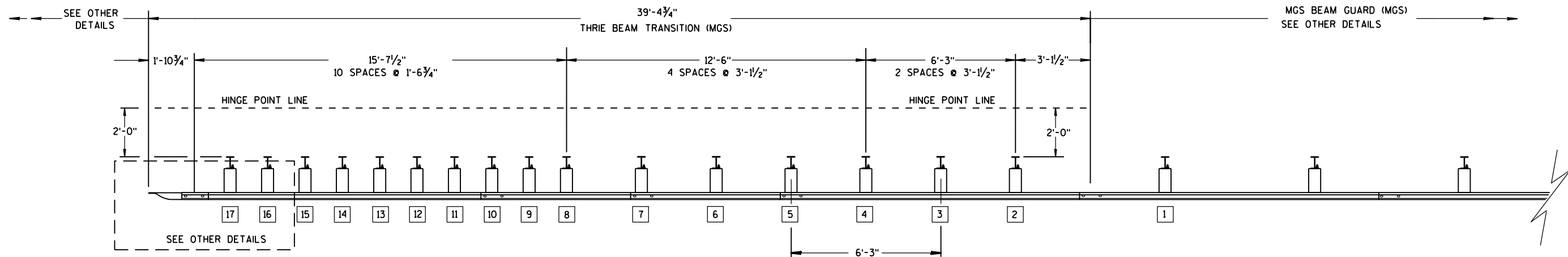
TRANSITION USES STEEL POSTS ONLY.

SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

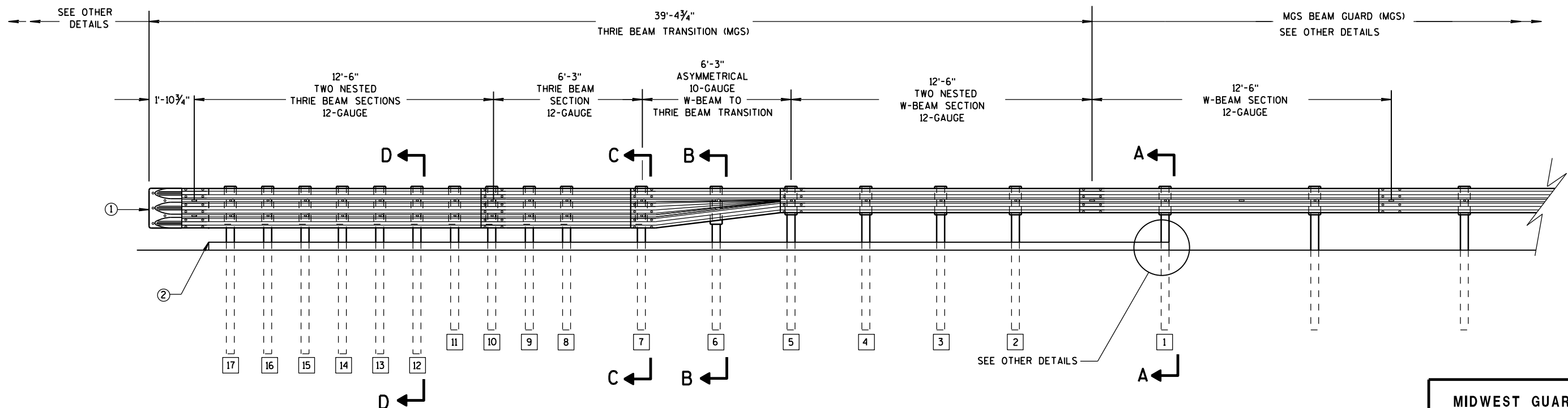
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

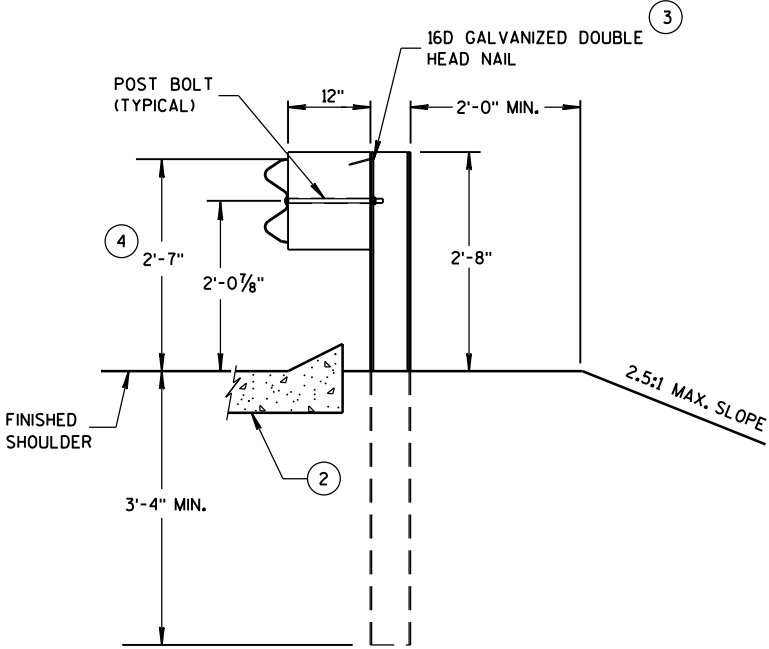
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

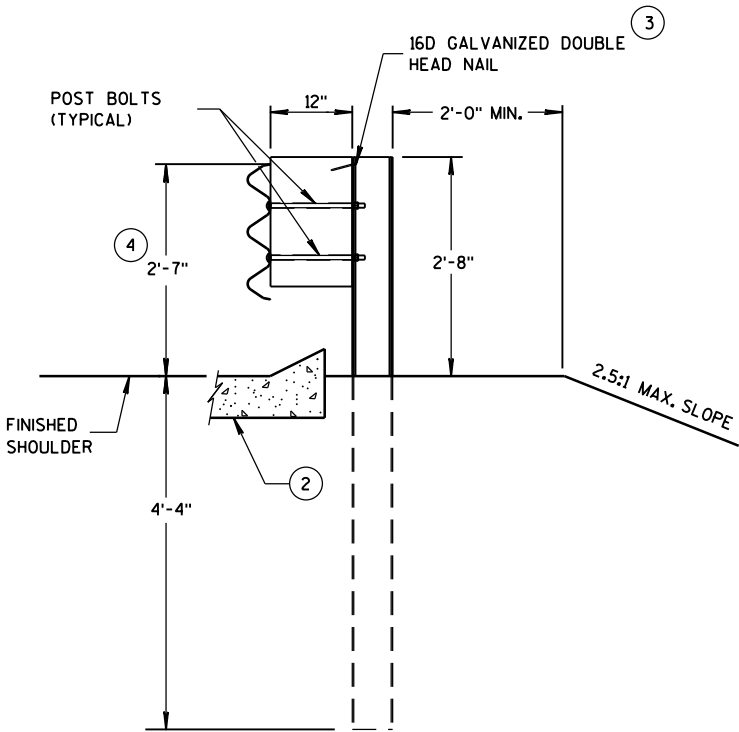
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

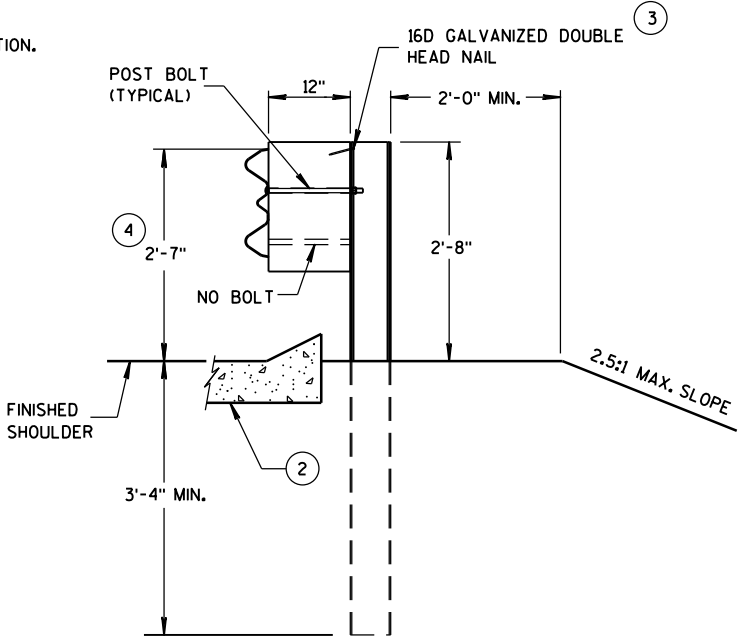
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.



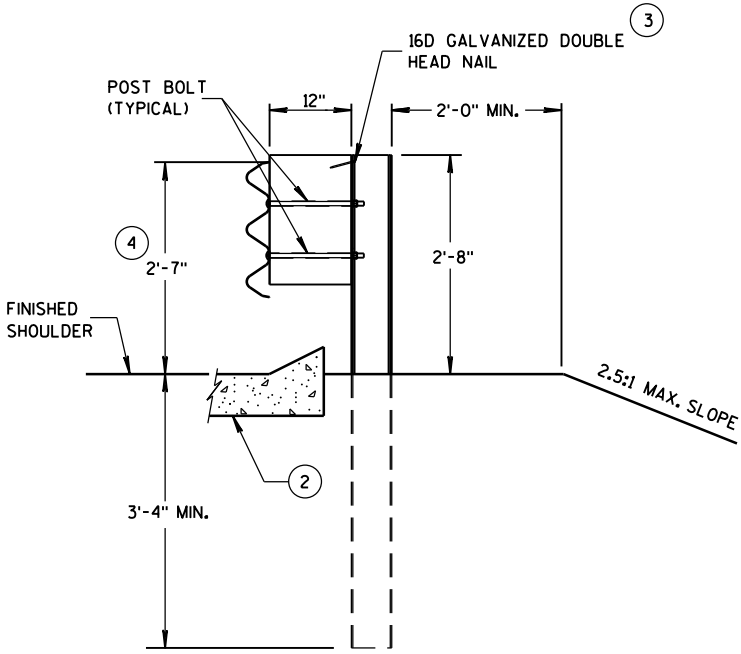
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

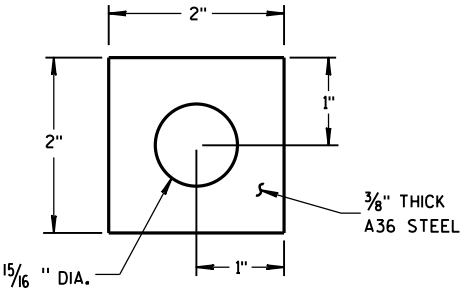
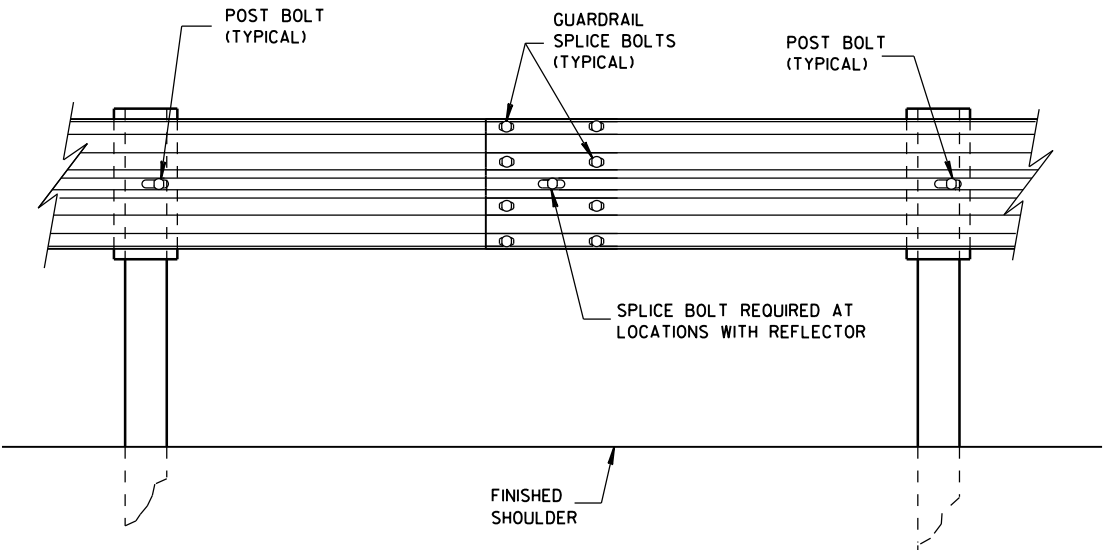
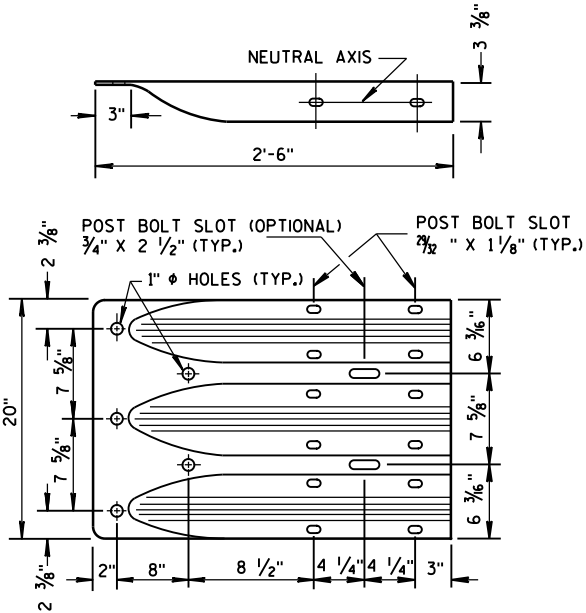


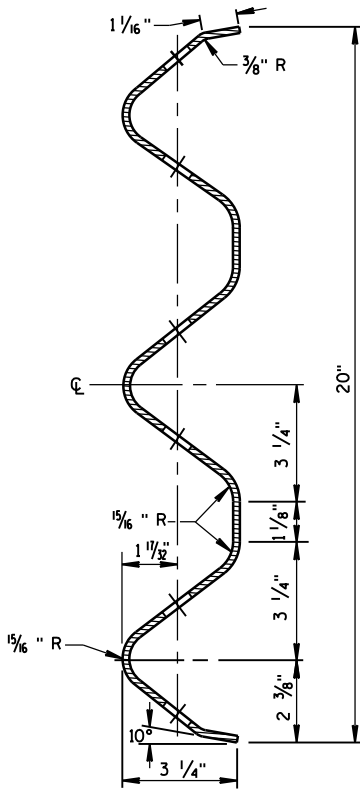
PLATE WASHER DETAIL



SPLICE DETAIL



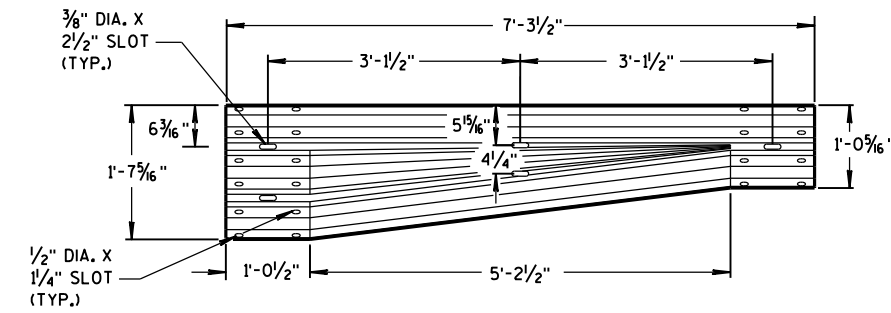
THRIE BEAM
TERMINAL CONNECTOR



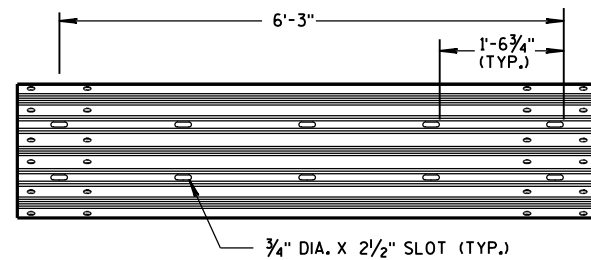
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

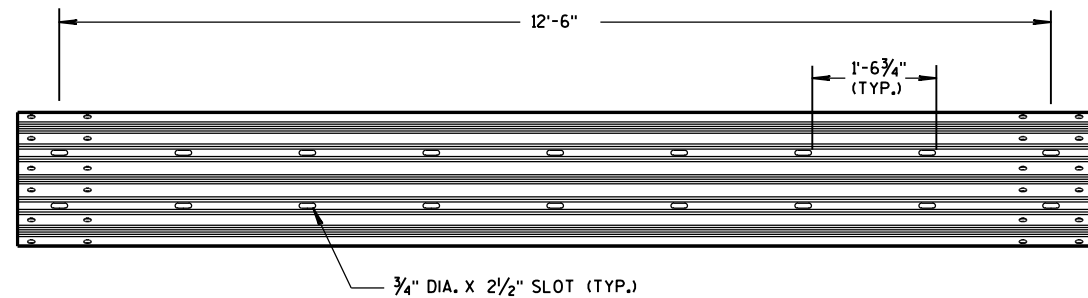
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



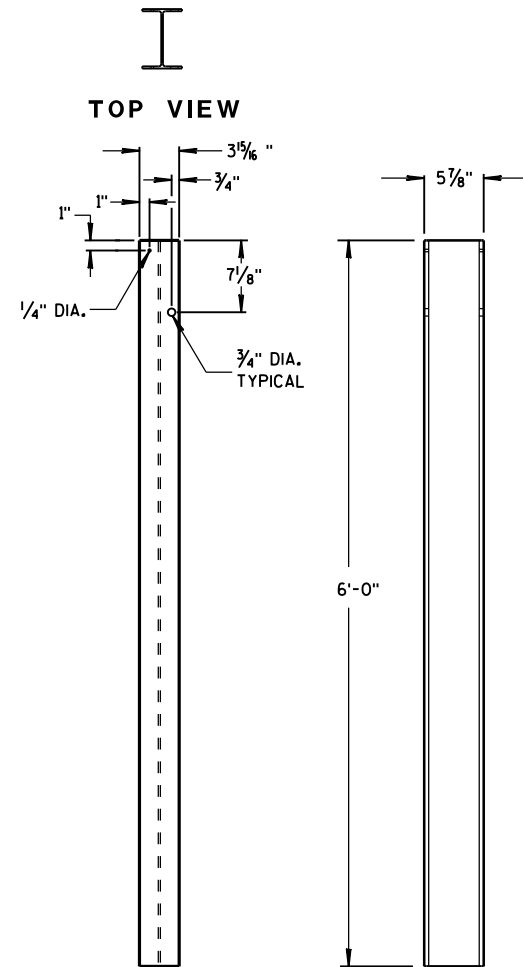
W-BEAM TO THRIE BEAM TRANSITION SECTION



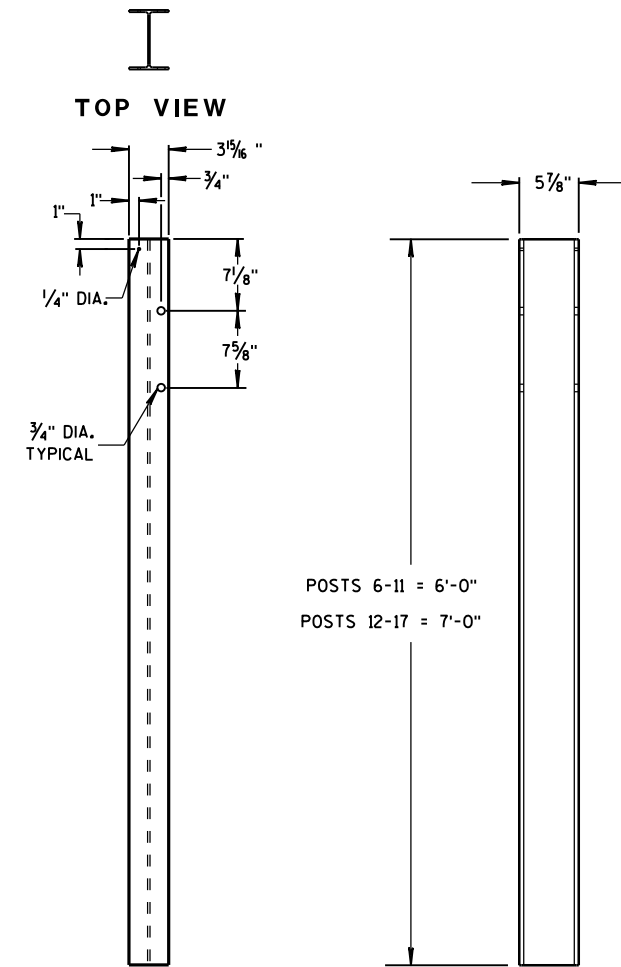
6'-3" THRIE BEAM SECTION



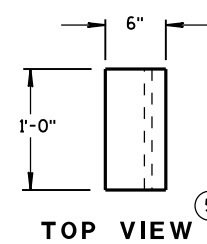
12'-6" THRIE BEAM SECTION



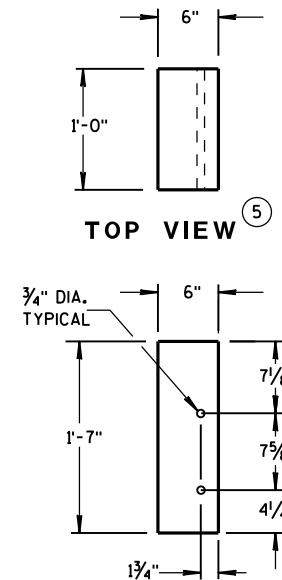
STEEL POSTS 1-5



STEEL POSTS 6-17



BLOCKOUT POSTS 1-5



BLOCKOUT POSTS 6-17

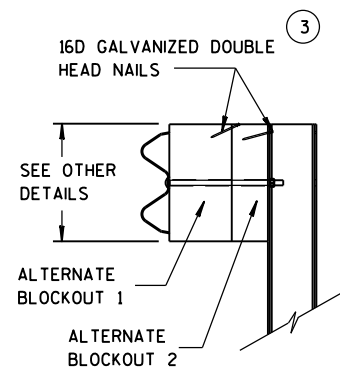
GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

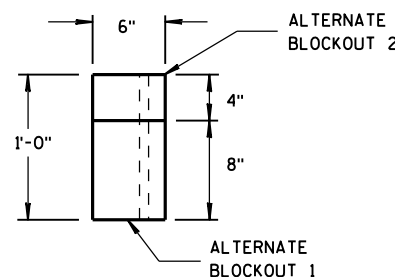
BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.



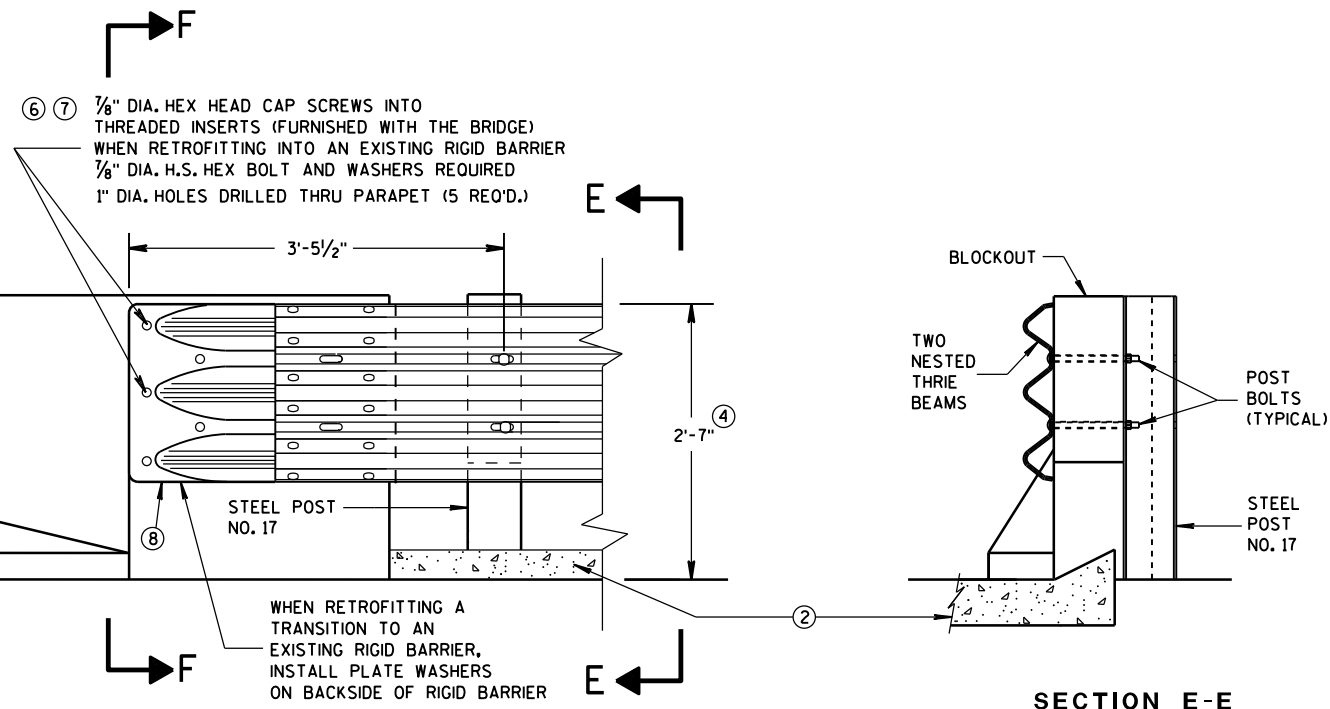
ALTERNATE WOOD BLOCKOUT DETAIL



TOP VIEW

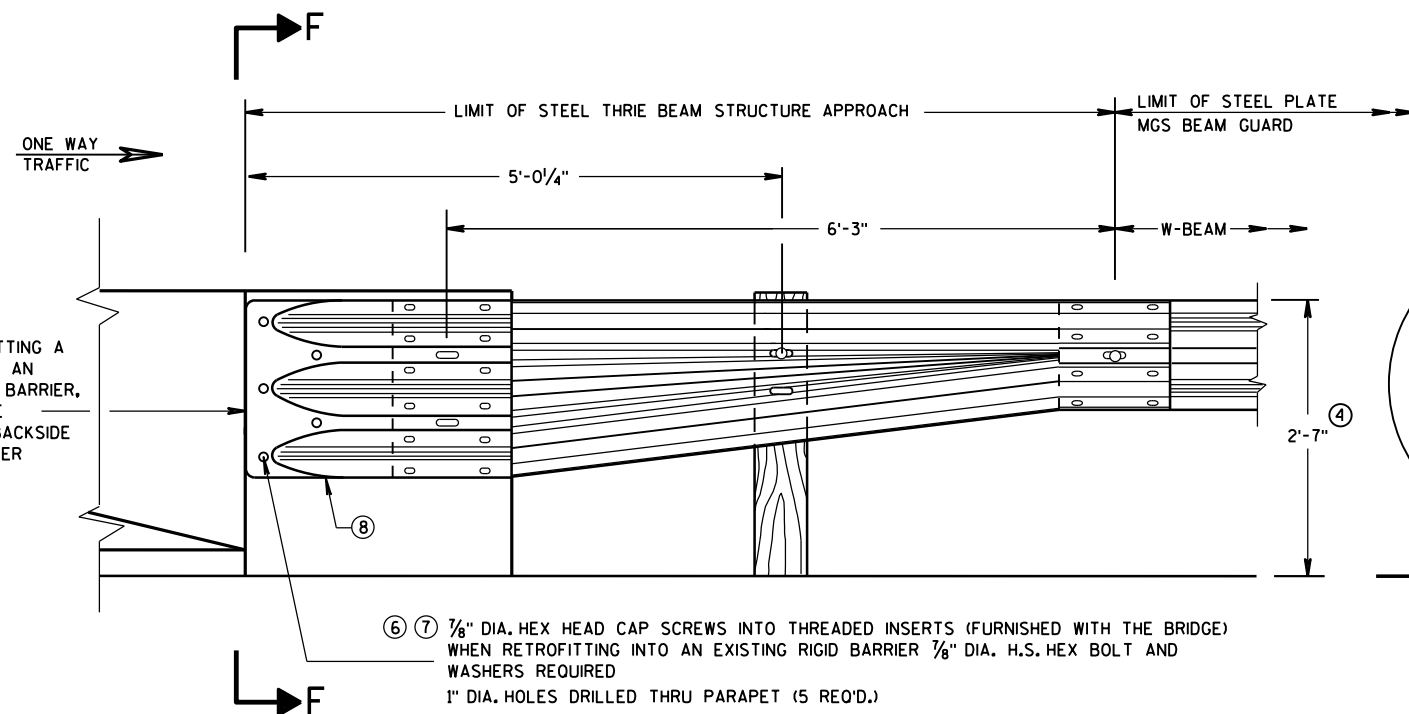
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



FRONT VIEW

THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS



FRONT VIEW

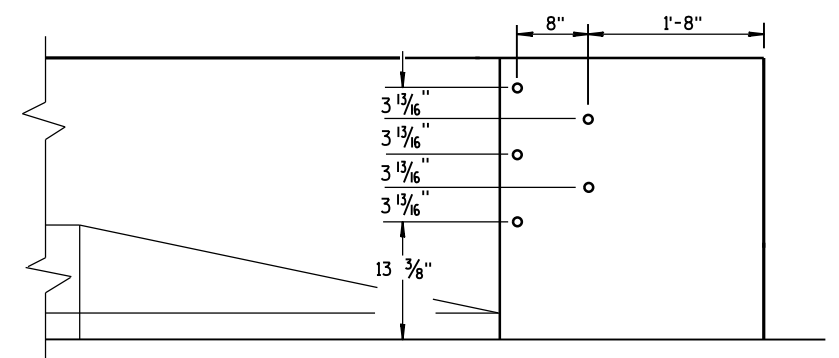
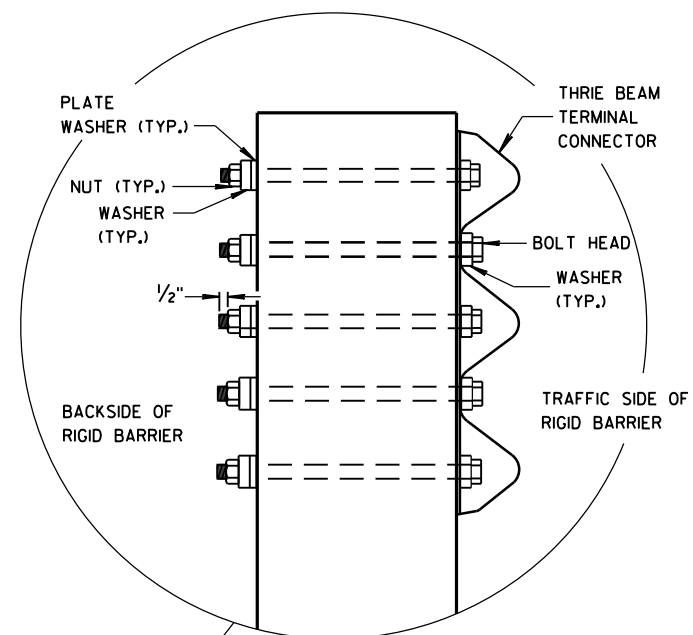
W BEAM TRANSITION AND CONNECTION TO BRIDGE PARAPETS WITH SQUARE ENDS

(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



DRILL HOLE LOCATION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015

DATE

FHWA

/S/ Jerry H. Zogg

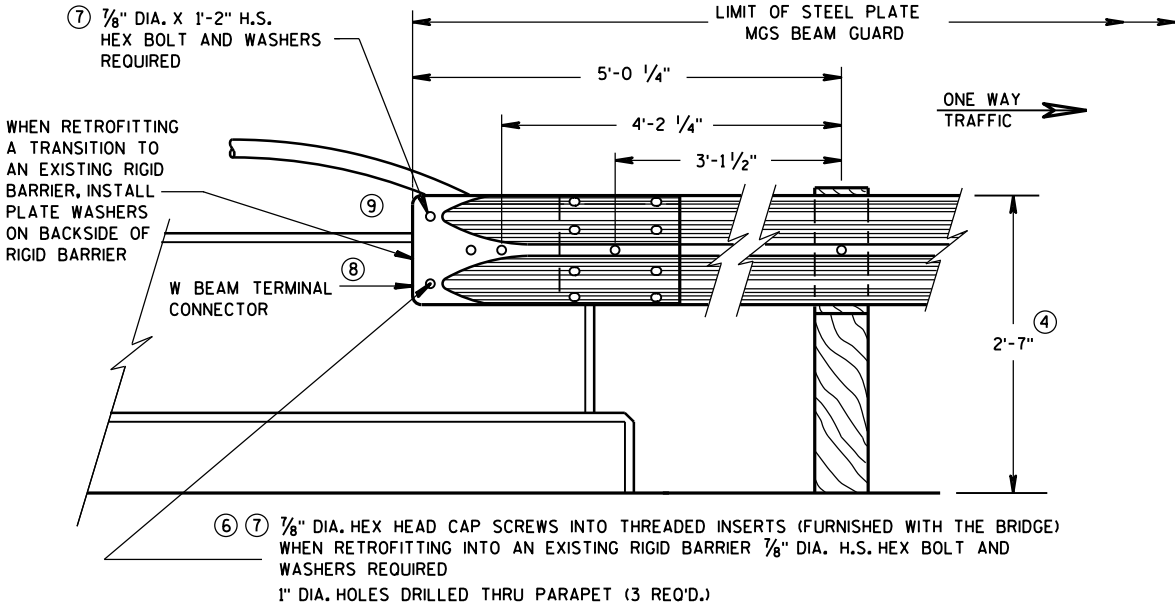
ROADWAY STANDARDS DEVELOPMENT

ENGINEER

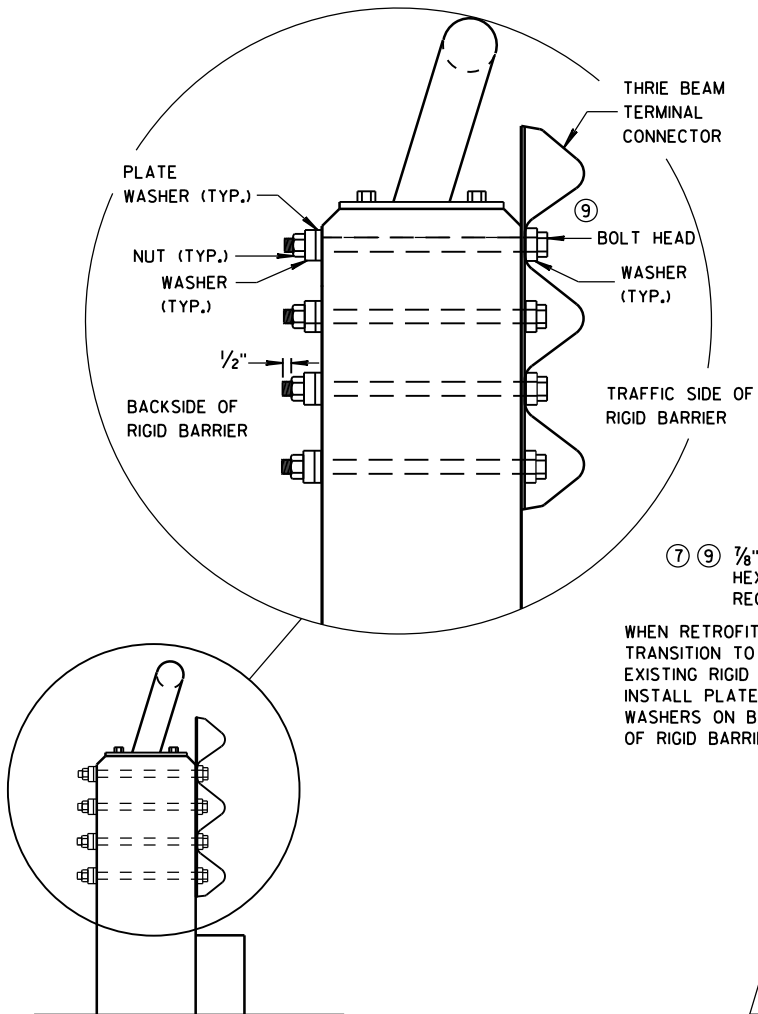
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

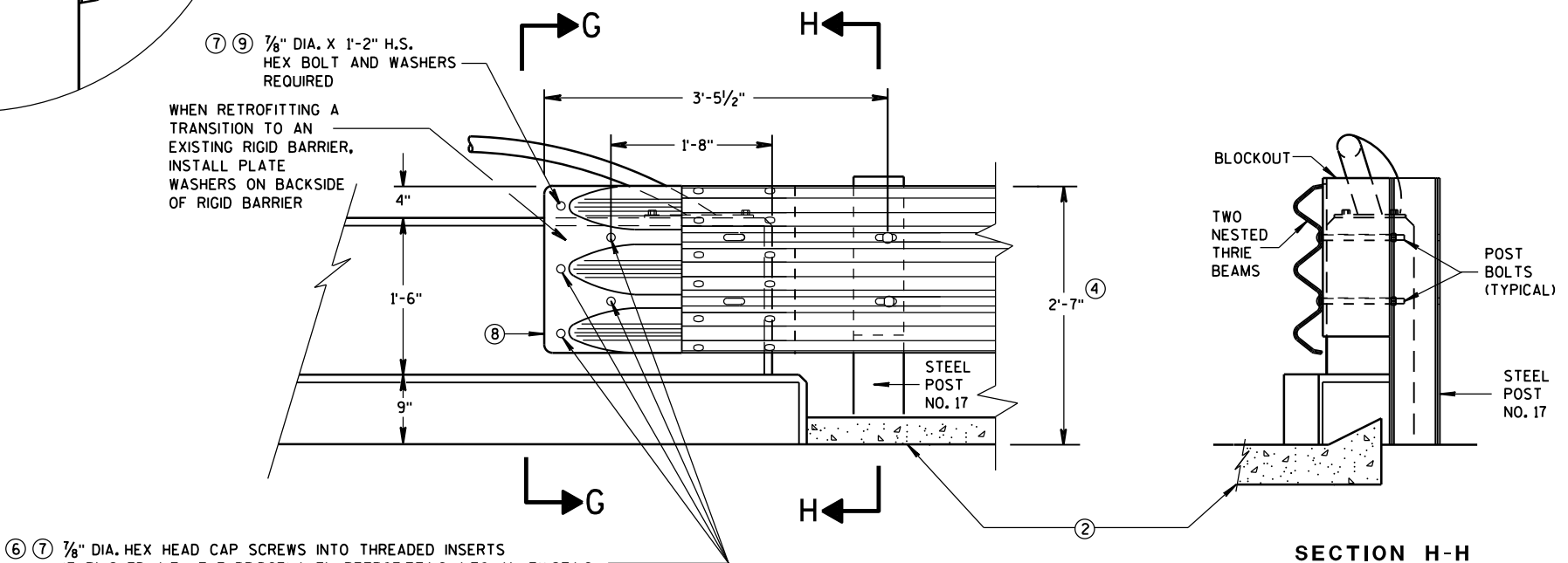
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{8}"$ THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 $\frac{1}{2}"$.
- ⑨ BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.



FRONT VIEW
W BEAM CONNECTION TO VERTICAL FACE PARAPET
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

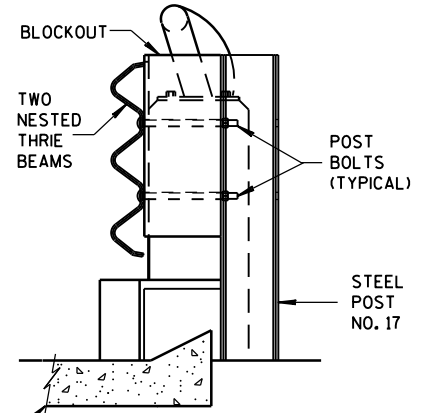


SECTION G-G



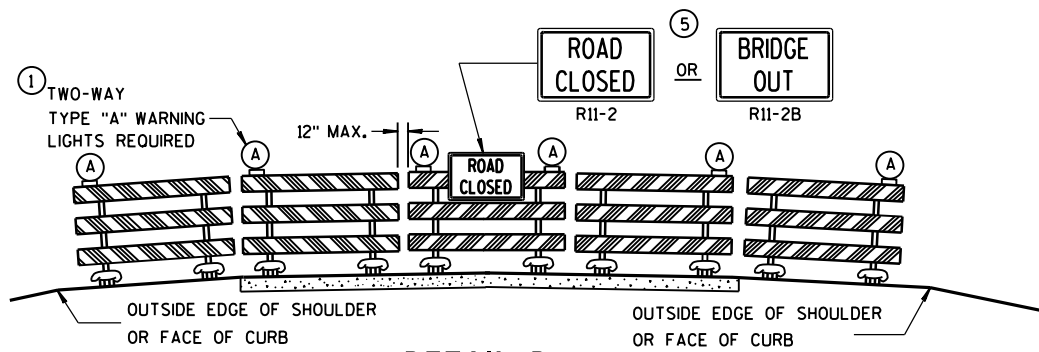
FRONT VIEW

THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS

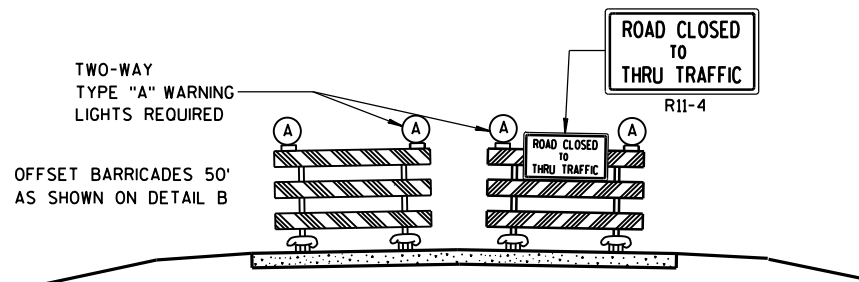


SECTION H-H

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June, 2015 DATE	/S/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

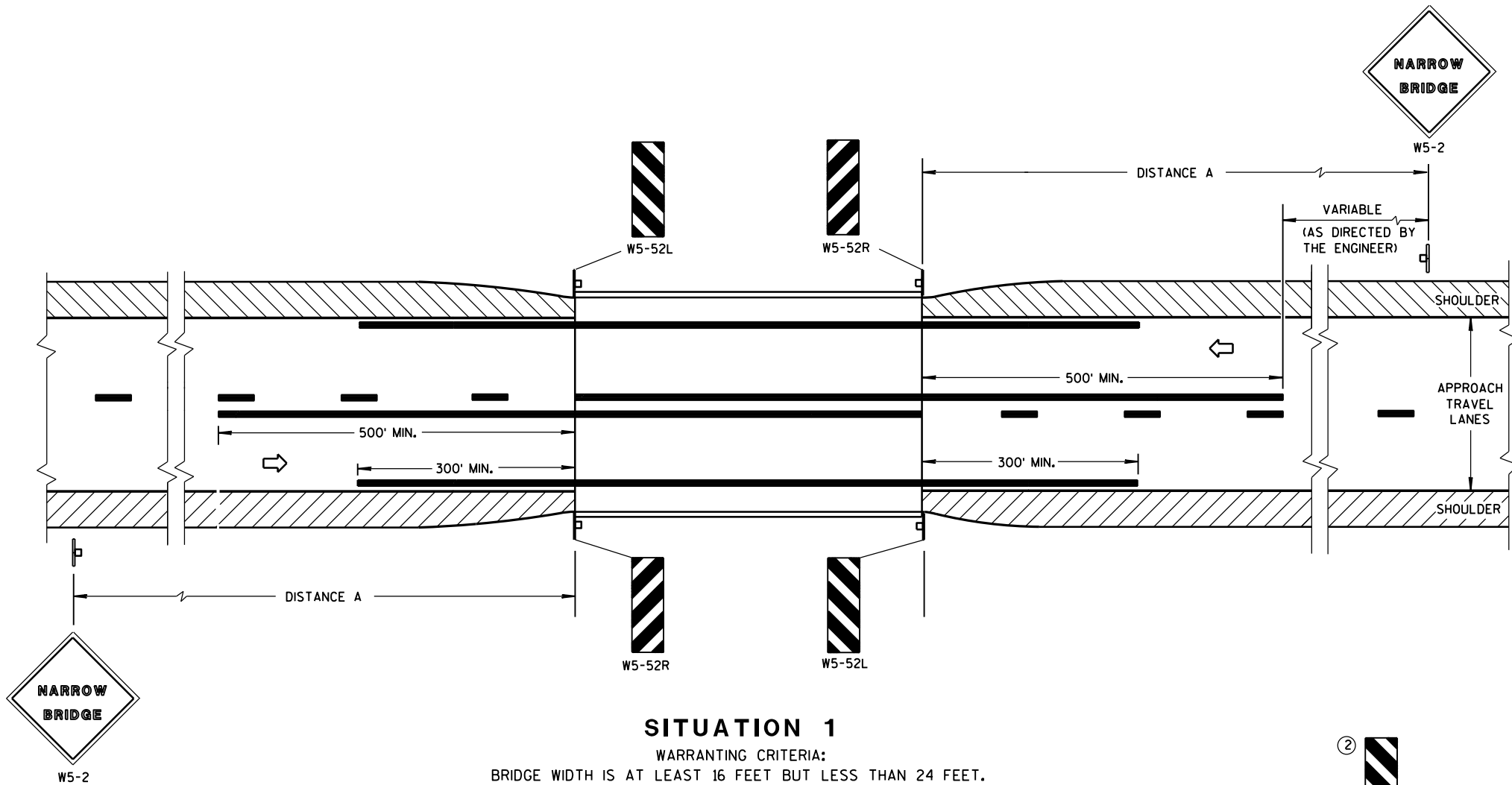
R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

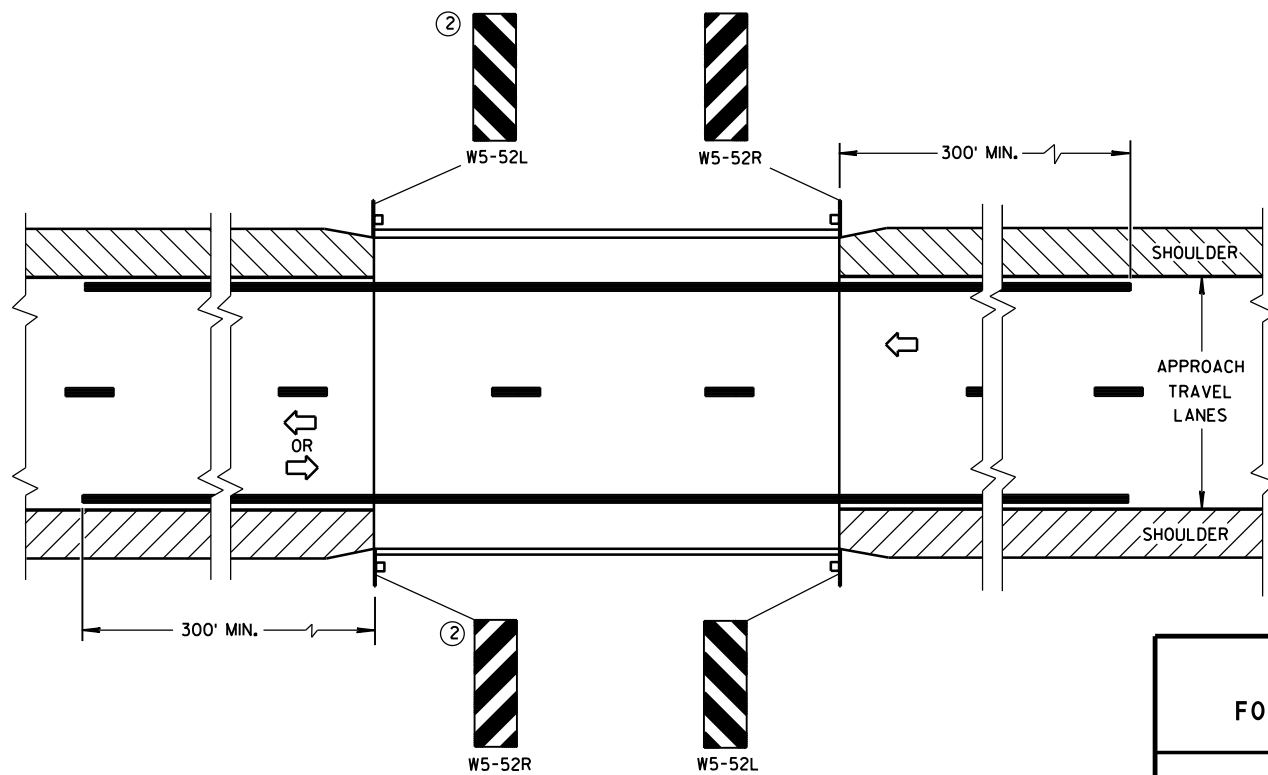
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

- ① LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.
- ② OMIT ON ONE-WAY TRAVELLED WAYS.
- ③ EDGE OF W5-52 SIGN SHALL BE PLACED IN LINE WITH FACE OF CURB OR PARAPET.



SITUATION 2

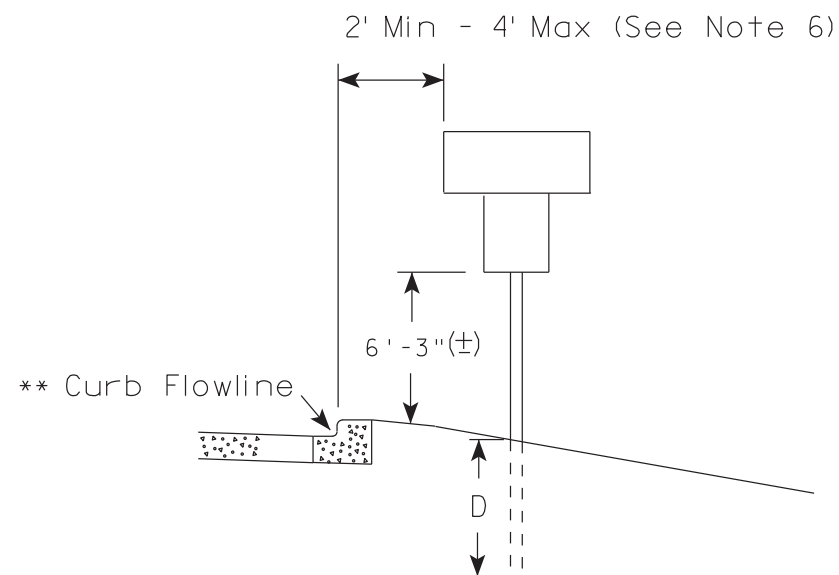
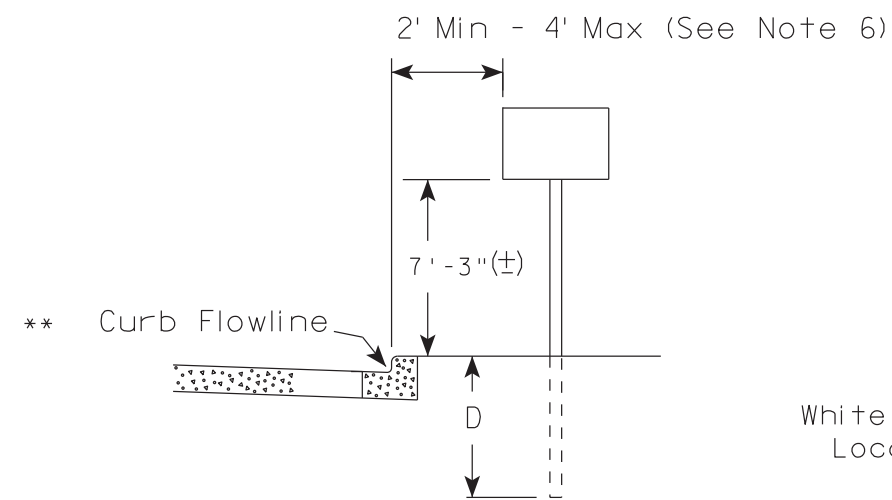
WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

SIGNING & MARKING FOR TWO LANE BRIDGES

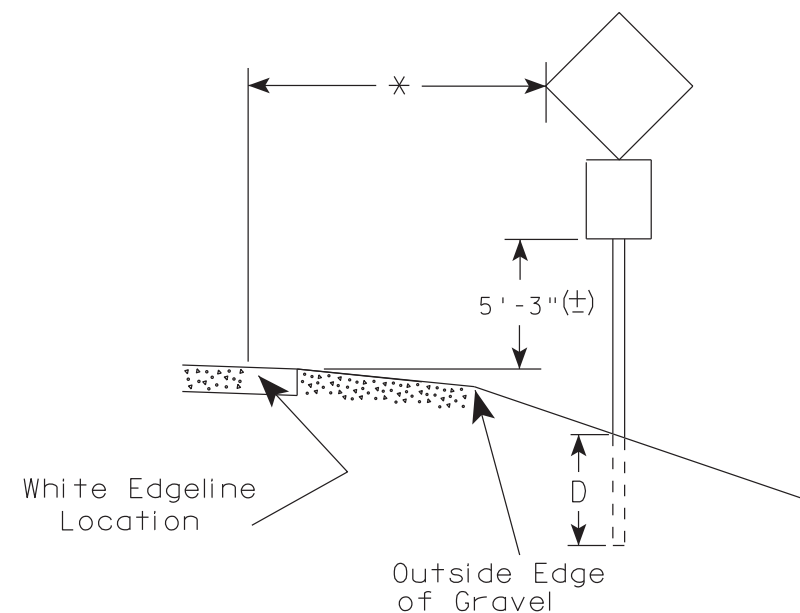
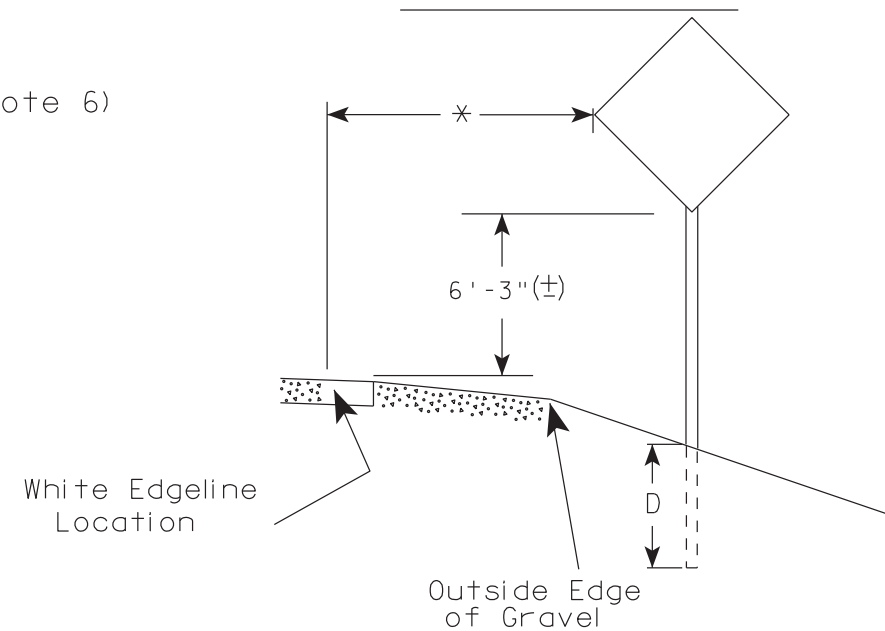
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-18-16 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

URBAN AREA



RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20

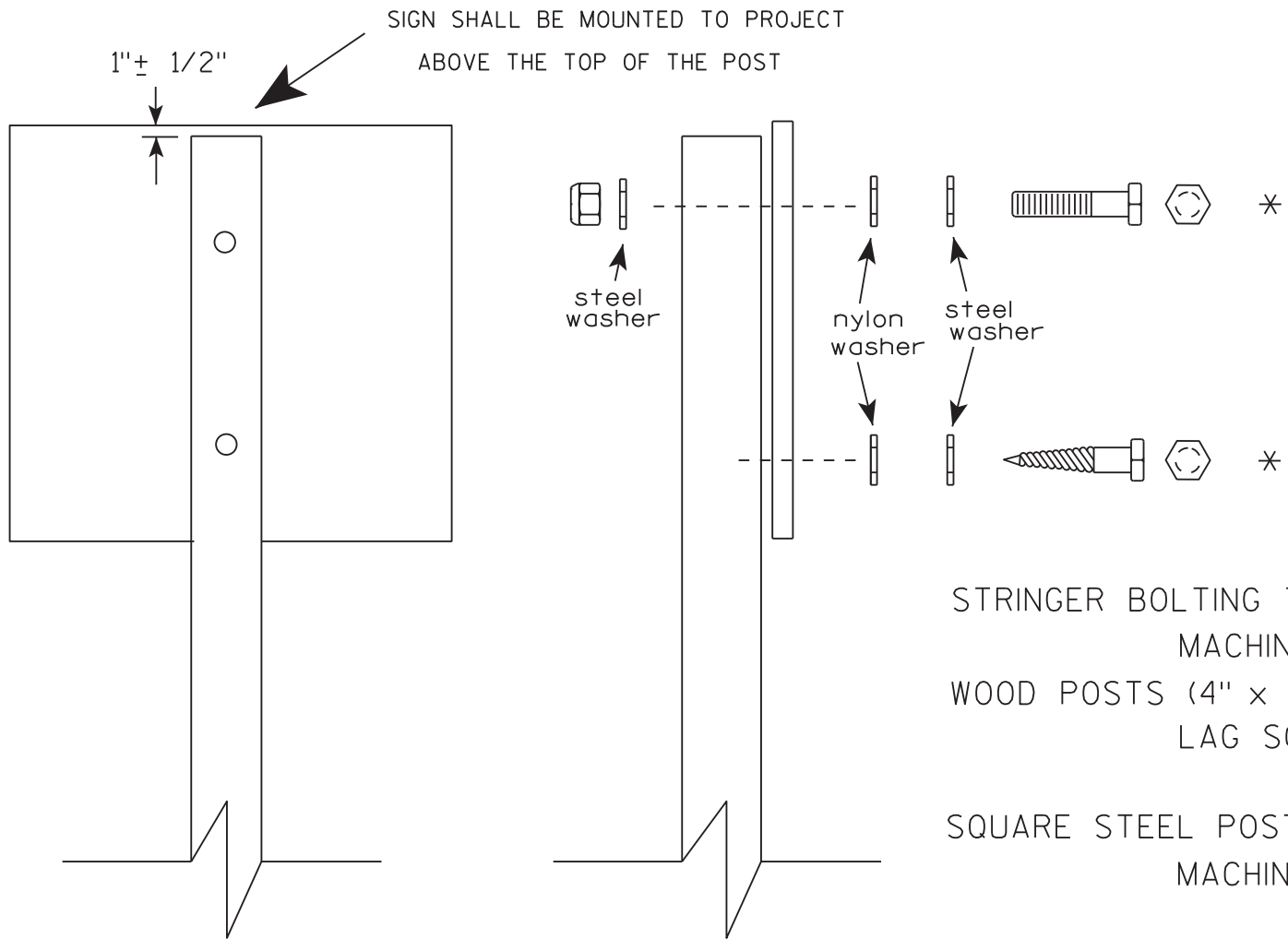
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 4" or 4" x 6")

LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)

3/8" X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)

3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - 9/32 " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL

O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

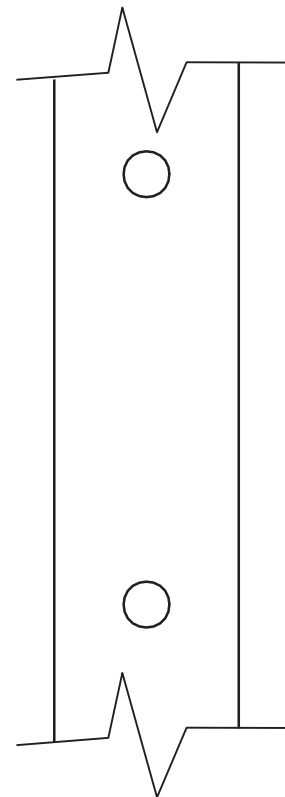
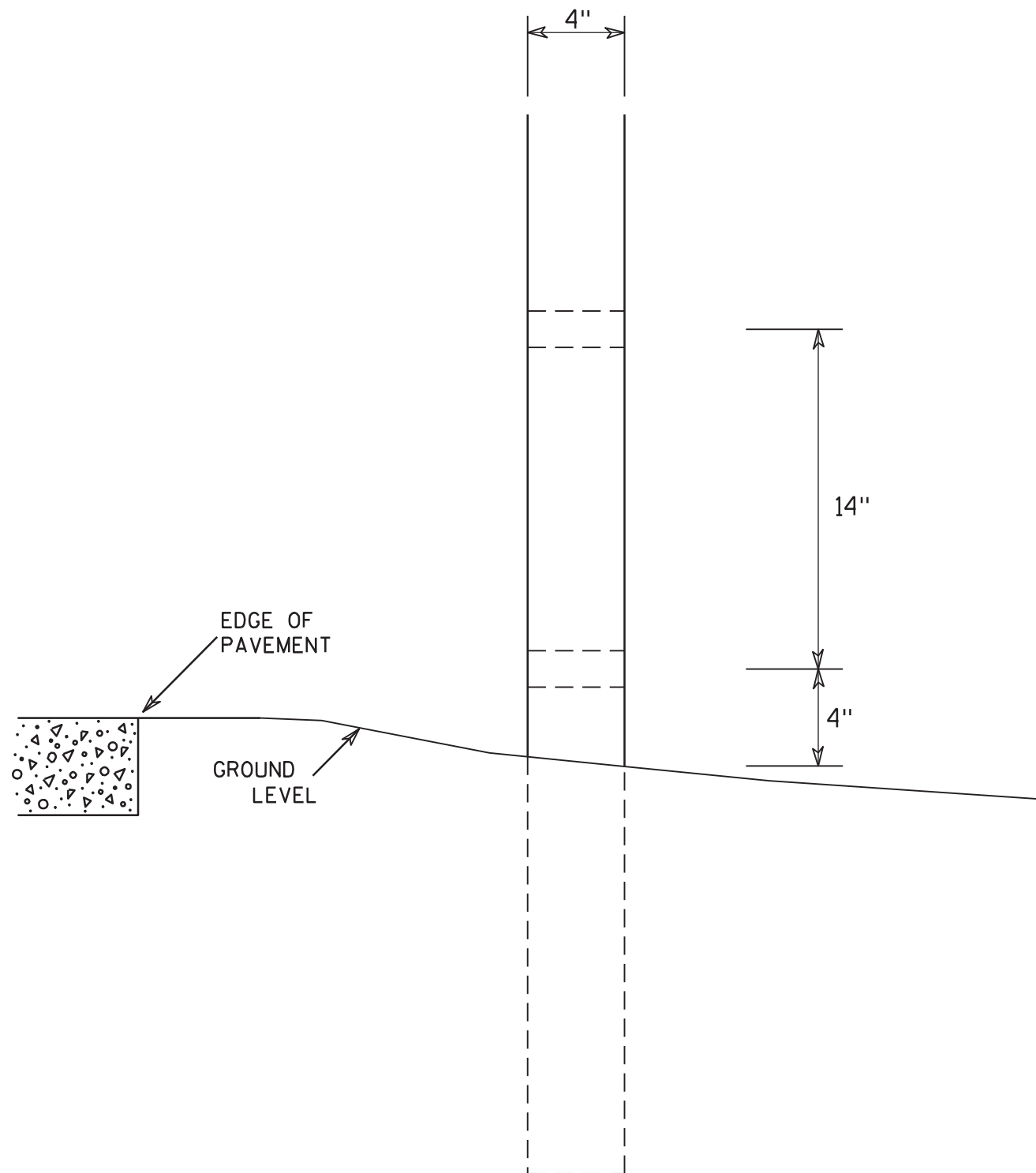
WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL

1-1/4" O.D. X 3/8" I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

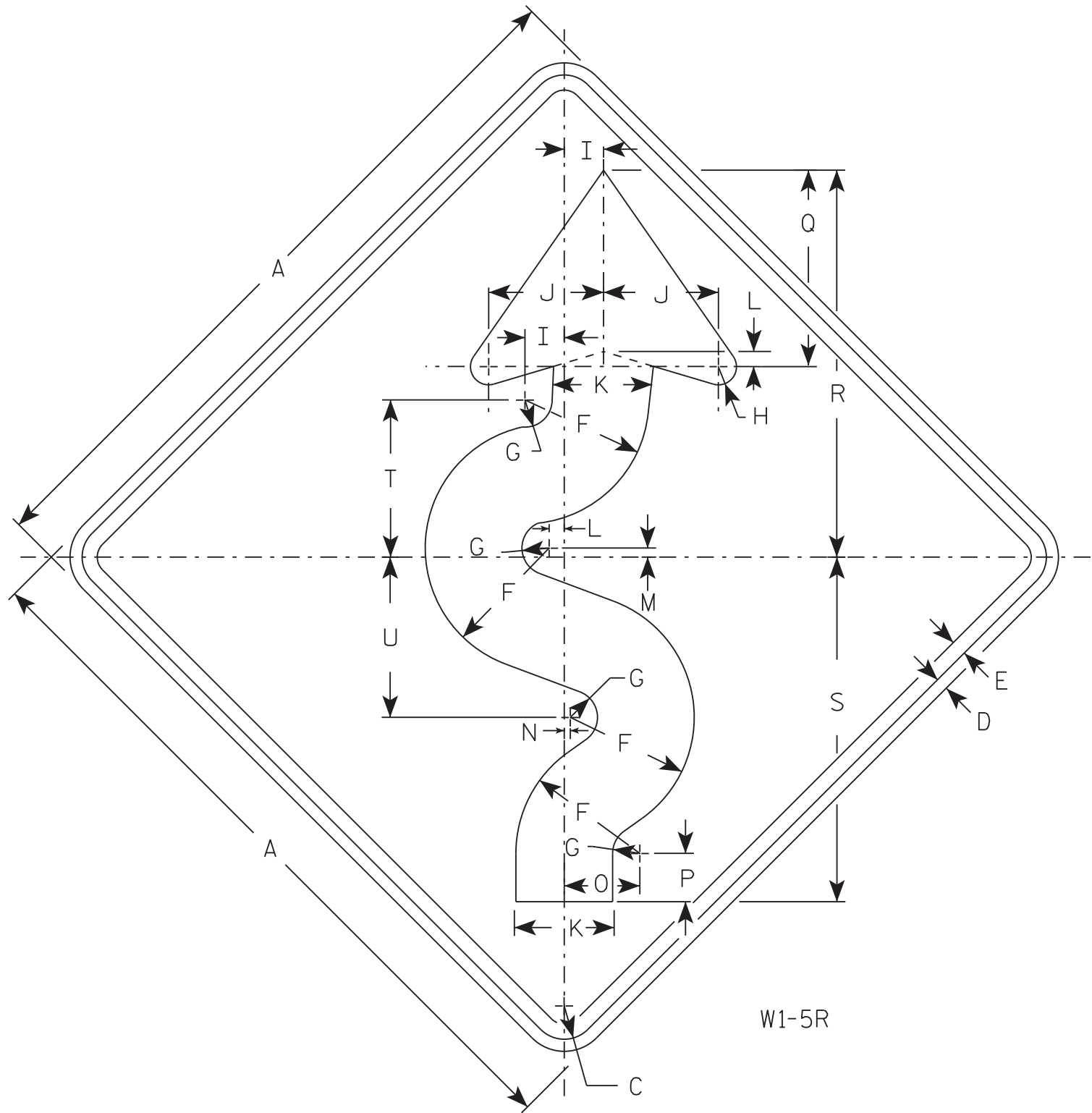
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Yellow
Message - Black
- 3. W1-5L is the same as W1-5R except the arrow is reversed along the vertical centerline.
- 4. If used with W13-1 of 30 MPH or less, use 36" sign for Size 2S.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	4 1/8	7/8	5/8	1 1/4	3 3/4	3 1/4	1/2	1/4	1/8	2 1/2	1 5/8	6 1/2	12 3/4	11 3/8	5 1/4	5 1/4						4.0
2S	30		1 3/8	1/2	5/8	5 1/8	1 1/8	3/4	1 5/8	4 3/4	4 1/8	5/8	3/8	1/4	3 1/8	2	8 1/8	16	14 1/4	6 1/2	6 5/8						6.25
2M	36		1 5/8	5/8	3/4	6 1/4	1 3/8	1	1 7/8	5 5/8	4 7/8	3/4	3/8	1/4	3 3/4	2 7/8	9 3/4	19 1/8	17 1/8	7 3/4	7 7/8						9.0
3	36		1 5/8	5/8	3/4	6 1/4	1 3/8	1	1 7/8	5 5/8	4 7/8	3/4	3/8	1/4	3 3/4	2 7/8	9 3/4	19 1/8	17 1/8	7 3/4	7 7/8						9.0
4	36		1 5/8	5/8	3/4	6 1/4	1 3/8	1	1 7/8	5 5/8	4 7/8	3/4	3/8	1/4	3 3/4	2 7/8	9 3/4	19 1/8	17 1/8	7 3/4	7 7/8						9.0
5	48		2 1/4	3/4	1	8 1/4	1 3/4	1 1/4	2 1/2	7 1/2	6 1/2	1	1/2	3/8	5	3 1/4	13	25 1/2	22 3/4	10 3/8	10 1/2						16.0

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

STANDARD SIGN

W1-5

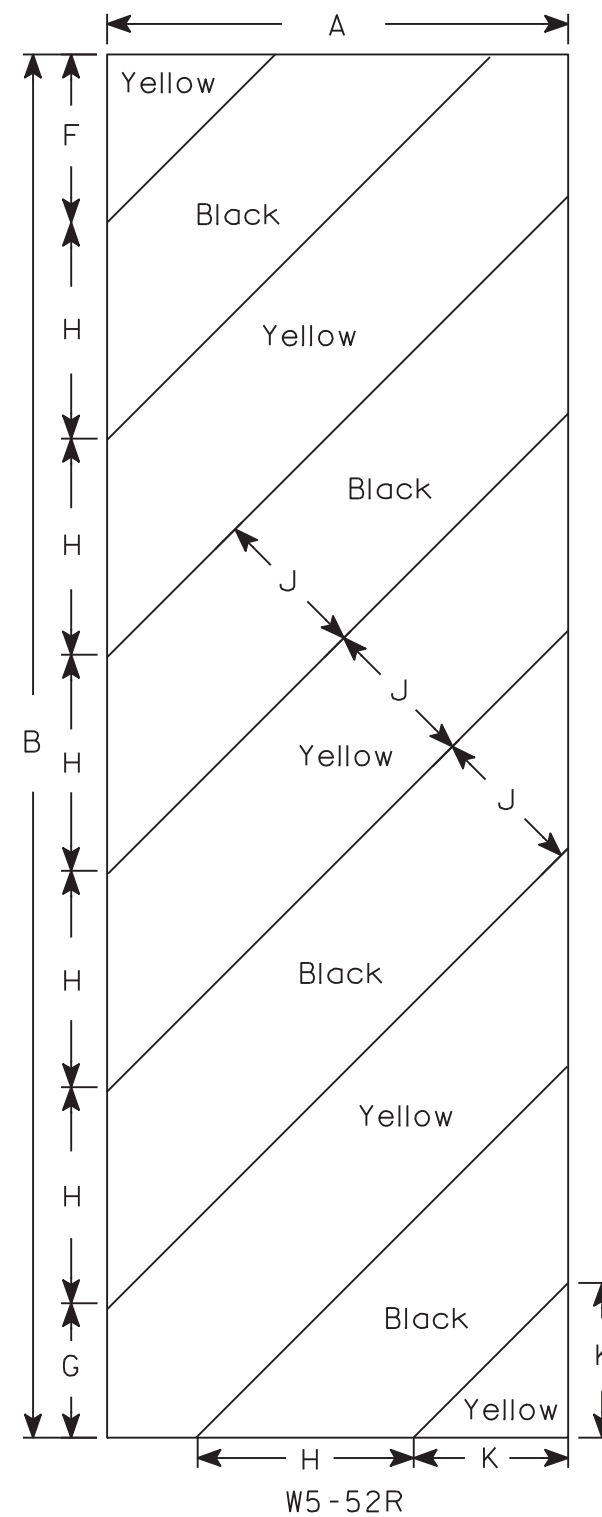
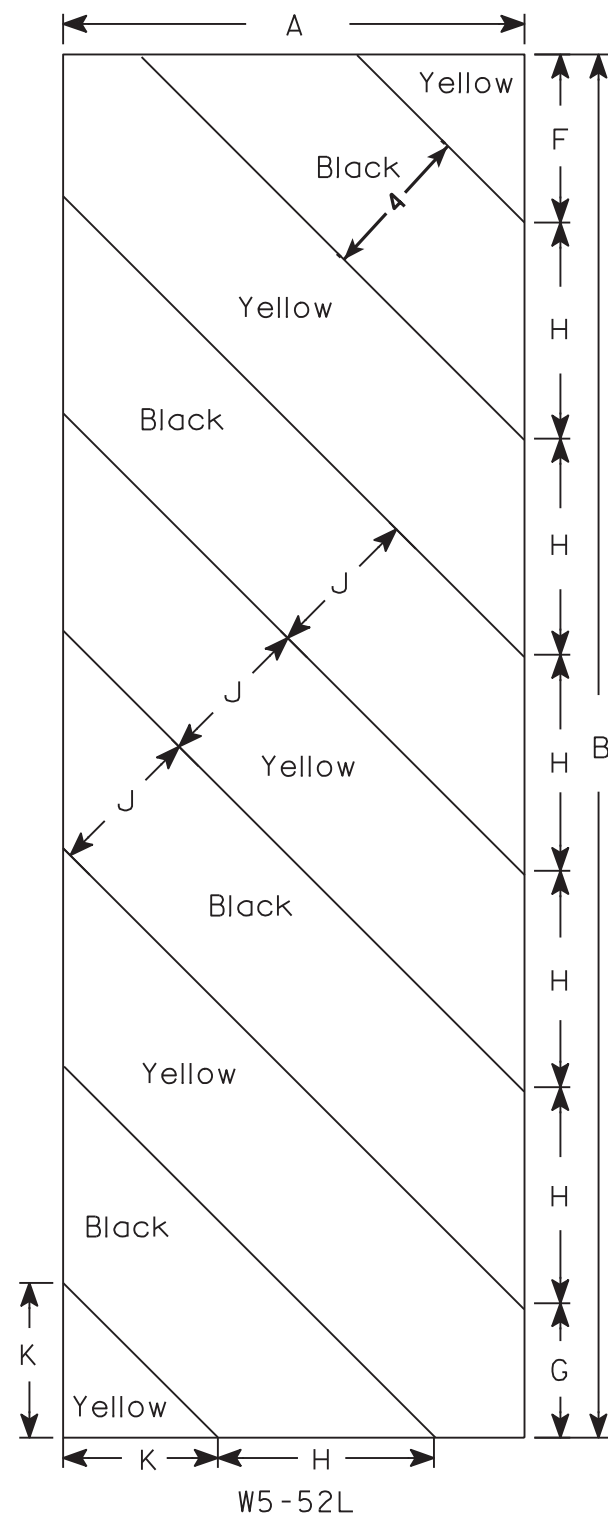
WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 8/1/16

PLATE NO. W1-5.9



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Yellow
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer
DATE 5/29/12 PLATE NO. W5-52.9

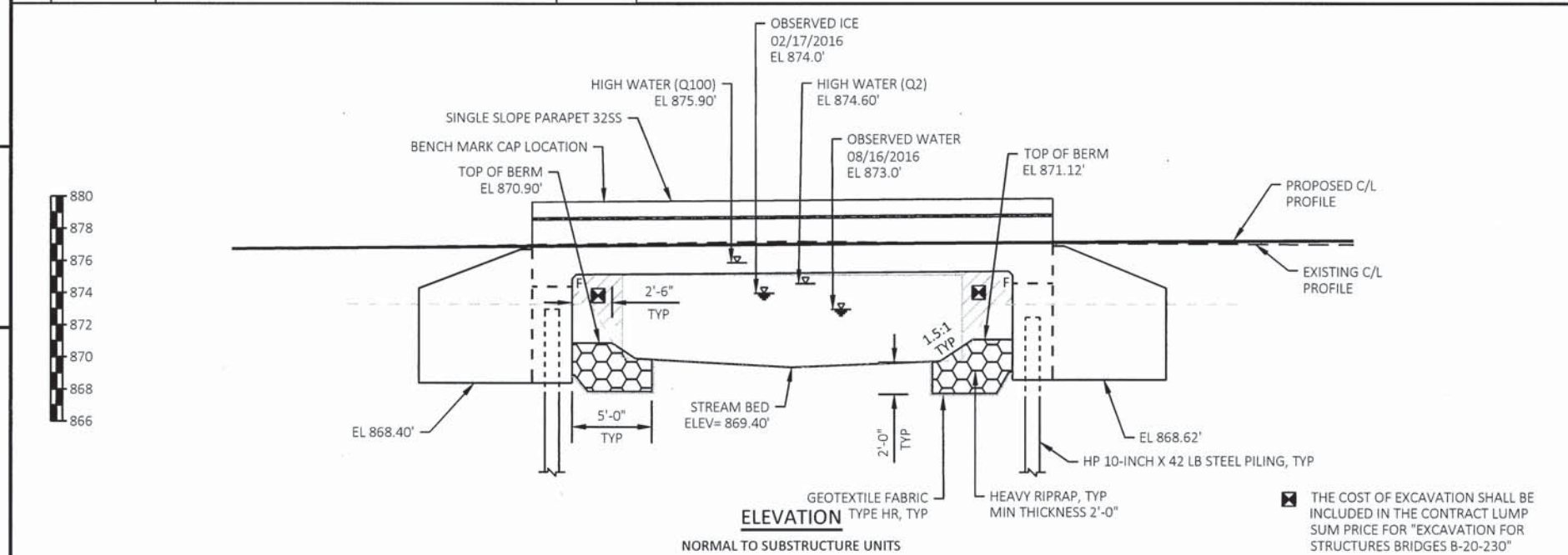
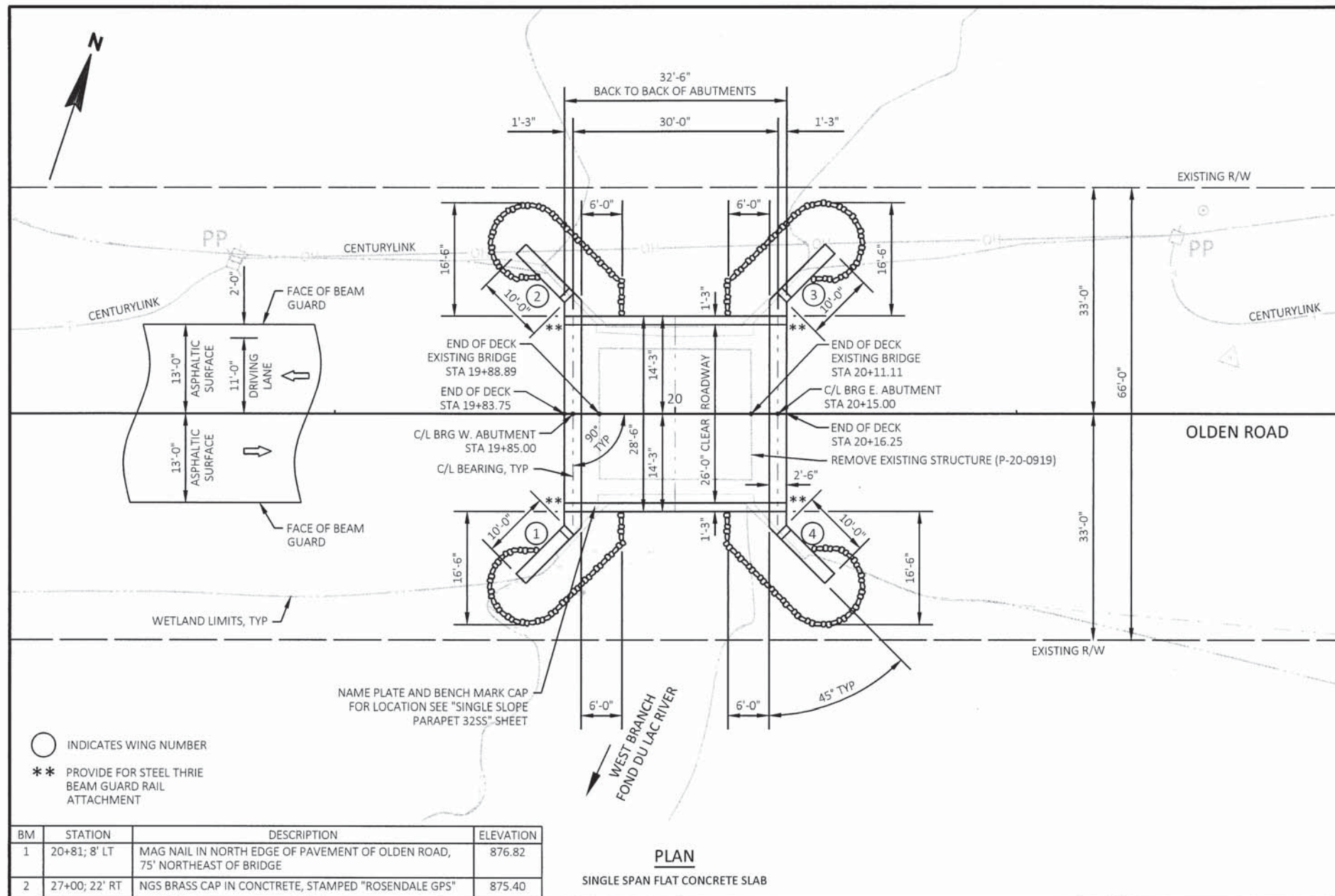
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

ALL DIMENSIONS ARE IN INCHES (IN) EXCEPT AS NOTED.

ALL STATIONS AND ALL ELEVATIONS ARE IN FEET (FT).

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO NAVD88.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE FABRIC TYPE HR TO THE EXTENT SHOWN ON THIS SHEET AND ABUTMENT SHEETS.

JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION: M153, TYPE I, II OR III; OR M213.

THE EXISTING GROUND LINE AT THE ABUTMENTS SHALL BE THE UPPER LIMIT OF EXCAVATION FOR STRUCTURE.

AT THE BACKFACE OF THE ABUTMENTS ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.

AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

THIS STRUCTURE WILL REPLACE A SINGLE SPAN CONCRETE SLAB (P-20-0919).

ALL REINFORCING BARS ARE ENGLISH AND THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFY THE BAR SIZE.

DESIGN DATA

DESIGN LOAD HL-93

INVENTORY RATING FACTOR RF=1.09

OPERATING RATING FACTOR RF=1.41

MAX STD PERMIT VEHICLE (WIS SPV) 250 KIPS

STRUCTURE WILL BE DESIGNED FOR A FUTURE WEARING SURFACE OF 20 LBS PER SQ FT

MATERIAL PROPERTIES

CONCRETE: SLAB $f'_c = 4,000$ psi

ALL OTHER $f'_c = 3,500$ psi

REINFORCING STEEL GRADE 60 $f_y = 60,000$ psi

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10-INCH X 42 LB STEEL PILING WITH A REQUIRED DRIVING RESISTANCE OF 100 TONS* PER PILE. AS DETERMINED BY THE MODIFIED GATES DYNAMIC EQUATION. ESTIMATED PILE LENGTH FOR WEST ABUTMENT IS 25 FT. ESTIMATED PILE LENGTH FOR EAST ABUTMENT IS 30 FT. PILING REQUIRES THE USE OF PILE POINTS.

HYDRAULIC DATA

FOR PROPOSED CONDITIONS

Q100 (TOTAL) = 640 cfs

Q STRUCTURE = 638 cfs

Q ROADWAY = 2 cfs

VELOCITY-THRU BRIDGE = 5.8 ft/s

HIGH WATER (Q100) = 875.90 ft

Q2 = 190 cfs

HIGH WATER (Q2) = 874.60 ft

WATERWAY AREA-THRU BRIDGE = 111 ft²

DRAINAGE AREA = 10 mi²

CRITICAL SCOUR CODE = 5

OVERTOPPING FREQUENCY = 80-YEAR

OVERTOPPING ELEVATION = 875.82 ft

DISCHARGE @ OVERTOPPING EL = 620 cfs

TRAFFIC DATA

(OLDEN ROAD)

ADT (2018) 280 vpd

ADT (2038) 300 vpd

RDS 45 MPH

STATE PROJECT NUMBER

6188-01-71



LIST OF DRAWINGS

1. GENERAL PLAN
2. QUANTITIES AND CROSS SECTION
3. SUBSURFACE EXPLORATION
4. ABUTMENTS
5. ABUTMENT DETAILS
6. SUPERSTRUCTURE
7. SUPERSTRUCTURE DETAILS
8. SINGLE SLOPE PARAPET 32SS

* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

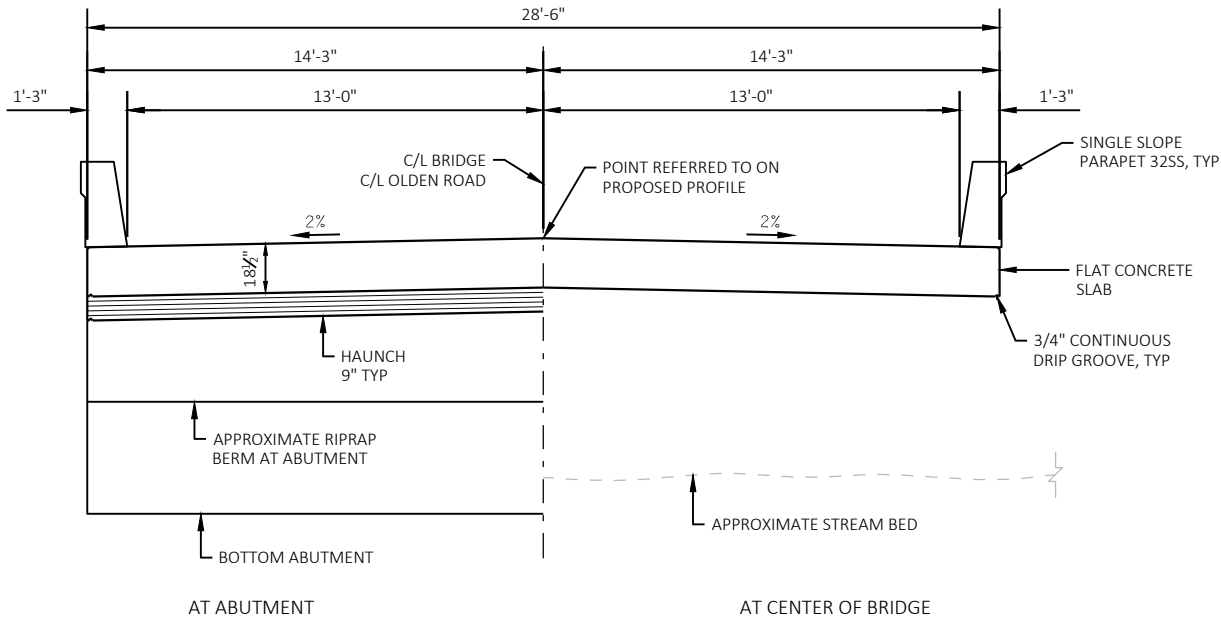
BRIDGE OFFICE CONTACT:

BILL DREHER 608-266-8489

CONSULTANT CONTACT:

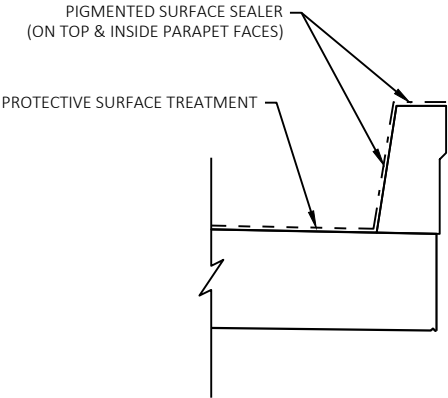
THOMAS LANSER 920-924-5720

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED		SDR 08/09/17	DATE
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE B-20-230			
BRIDGE OVER WEST BRANCH FOND DU LAC RIVER			
COUNTY	FOND DU LAC	TOWN/CITY/VILLAGE	ROSENDALE
DESIGN SPEC: AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	RTA	DESIGN CK'D	ALK
DRAWN BY	AJS	PLANS CK'D	ALK
GENERAL PLAN			SHEET 1 OF 8

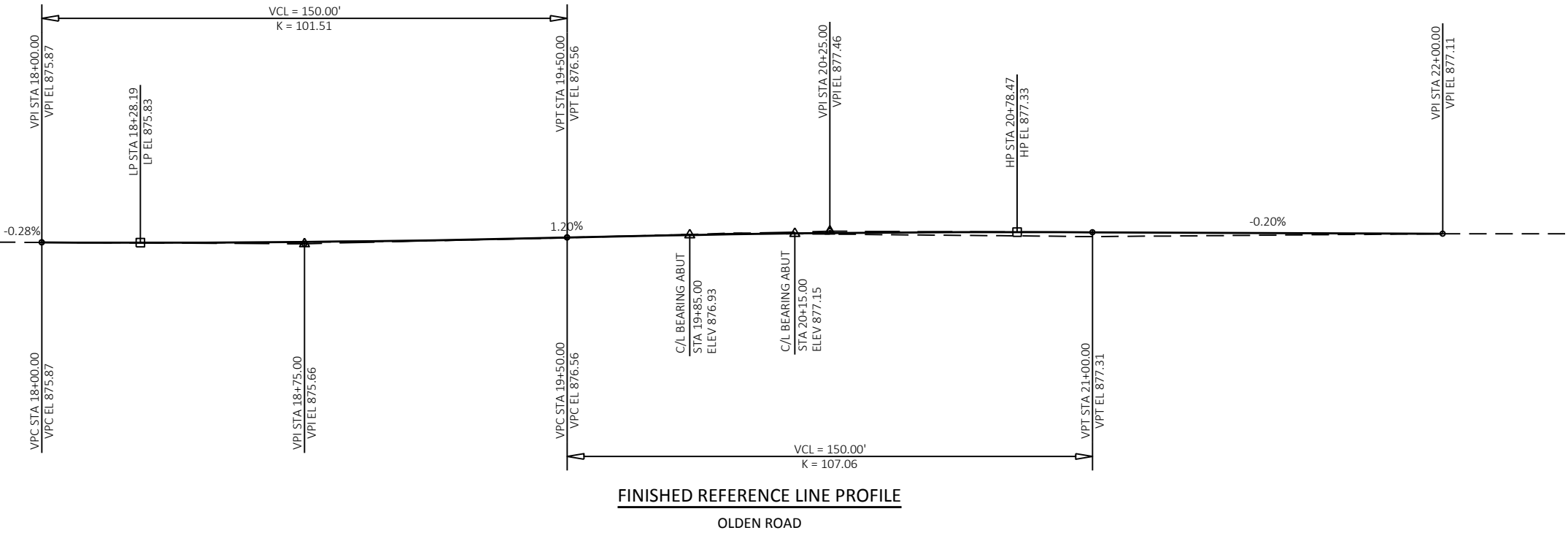


CROSS-SECTION THROUGH STRUCTURE
LOOKING EAST

TOTAL ESTIMATED QUANTITIES						
ITEM NO.	BID ITEMS	UNIT	W ABUT	E ABUT	SUPER	TOTAL
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA 20+00	LS	---	---	---	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-20-230	LS	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	118	121	---	239
502.0100	CONCRETE MASONRY BRIDGES	CY	31	31	57	119
502.3200	PROTECTIVE SURFACE TREATMENT	SY	---	---	94	94
502.3210	PIGMENTED SURFACE SEALER	SY	---	---	27	27
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,188	2,188	---	4,376
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,515	1,514	11,969	14,998
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	6	6	---	12
550.0500	PILE POINTS	EACH	7	7	---	14
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	175	210	---	385
606.0300	RIPRAP HEAVY	CY	46	48	---	94
612.0206	PIPE UNDERDRAIN UNPERFORATED 6-INCH	LF	8	8	---	16
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	52	52	---	104
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	---	---	4	4
645.0111	GEOTEXTILE TYPE DF SCHEDULE A	SY	46	46	---	92
645.0120	GEOTEXTILE TYPE HR	SY	69	71	---	140
NON-BID ITEMS						
----	JOINT FILLER	SIZE				1/2" & 3/4"

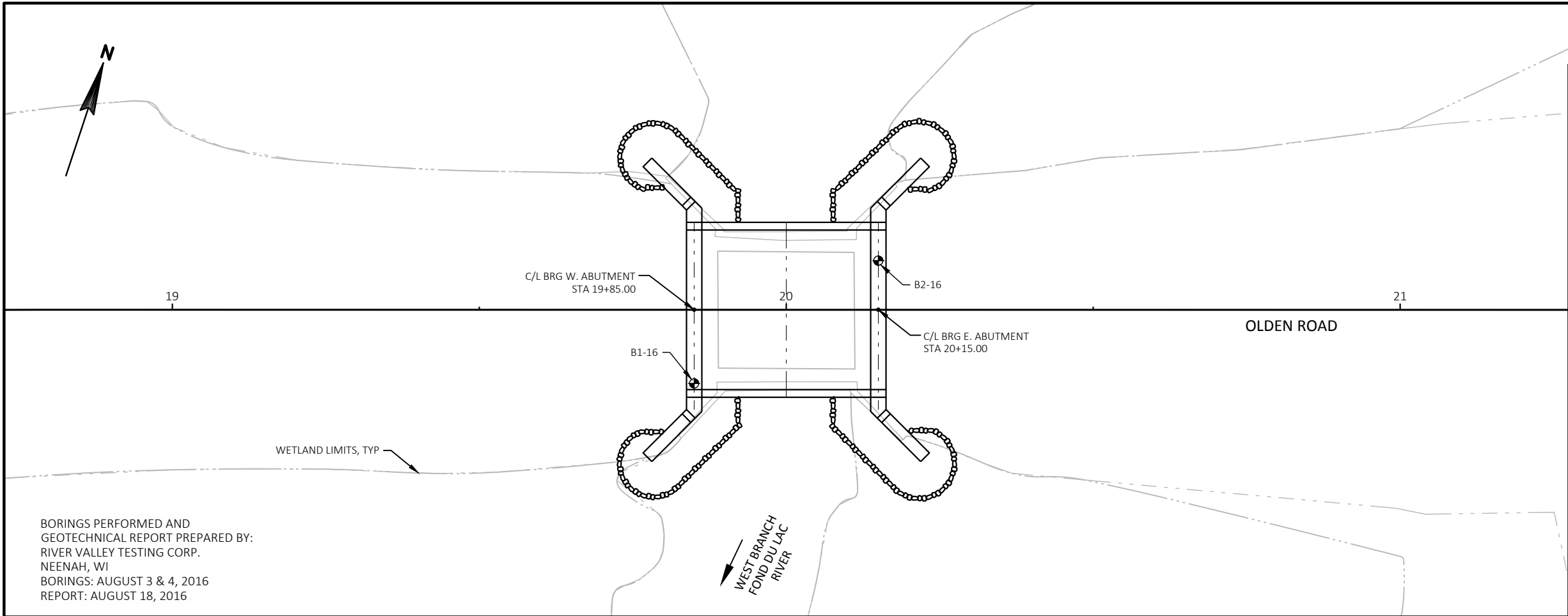
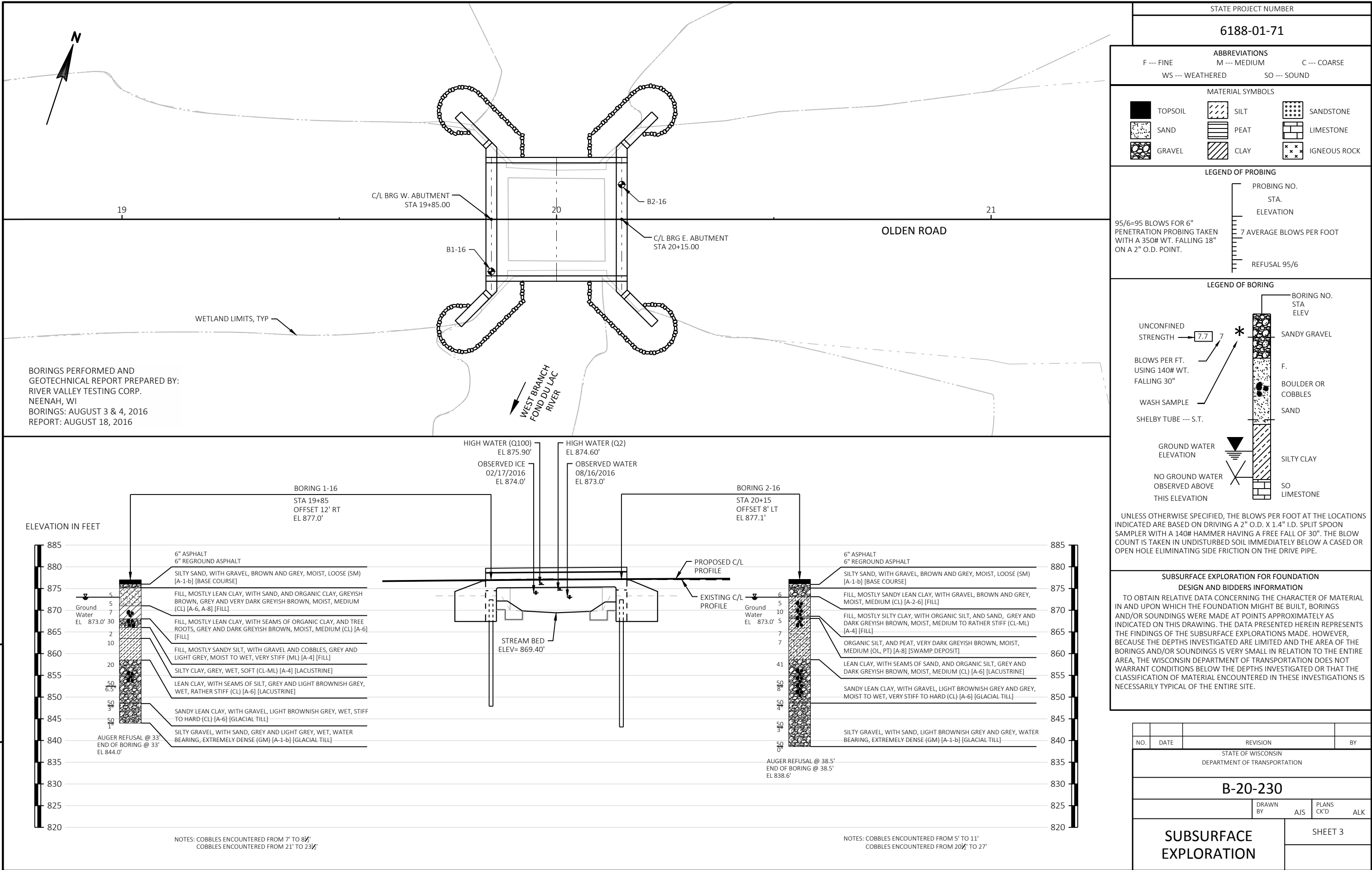


SURFACE DETAIL

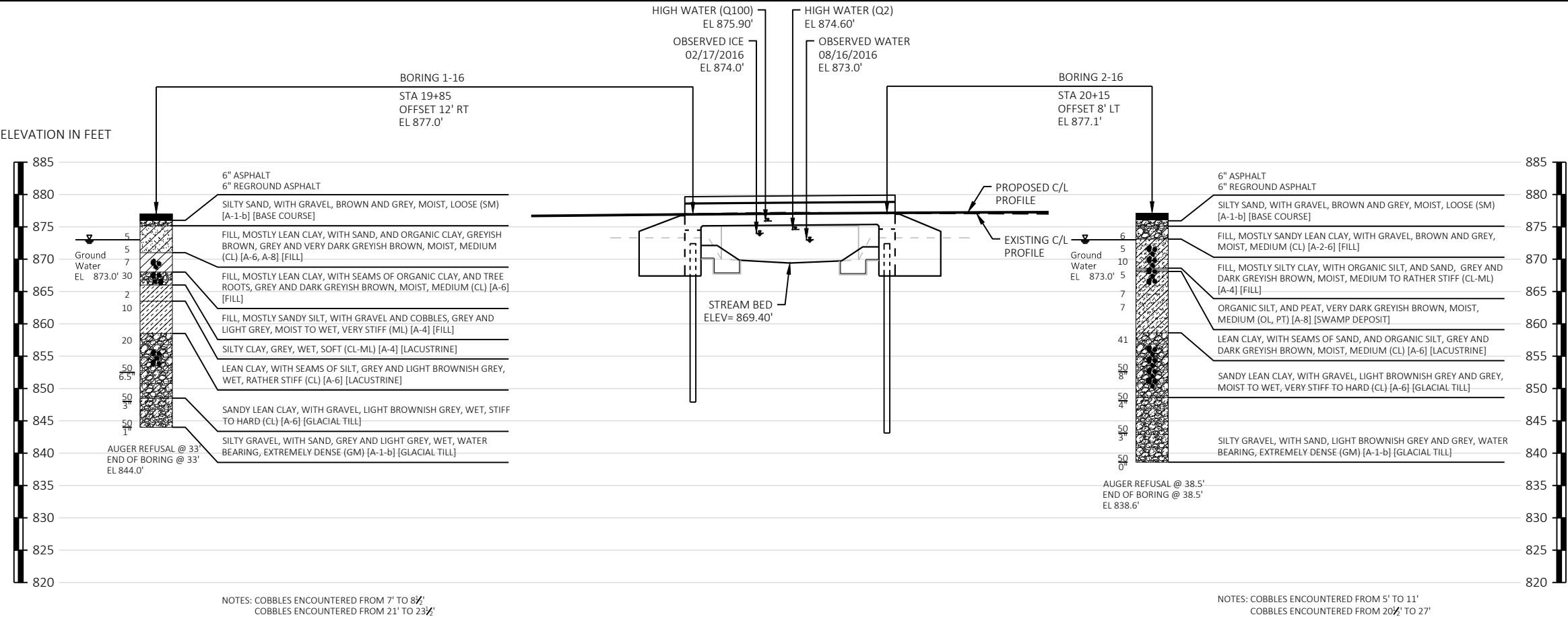


FINISHED REFERENCE LINE PROFILE
OLDEN ROAD

NO.	DATE	REVISION		BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION				
B-20-230				
DRAWN BY		AJS	PLANS CK'D	ALK
QUANTITIES AND CROSS SECTIONS			SHEET 2	



BORINGS PERFORMED AND
GEOTECHNICAL REPORT PREPARED BY:
RIVER VALLEY TESTING CORP.
NEENAH, WI
BORINGS: AUGUST 3 & 4, 2016
REPORT: AUGUST 18, 2016

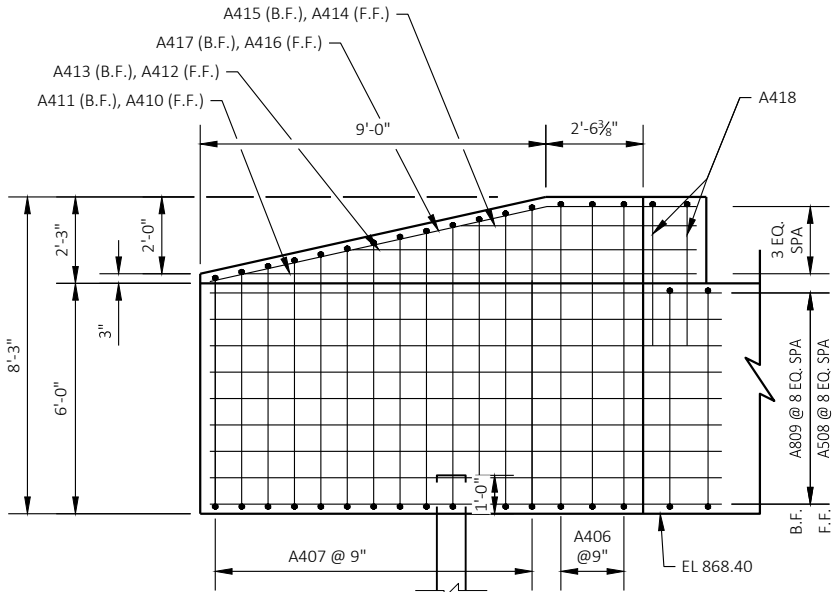


NOTES: COBBLES ENCOUNTERED FROM 7' TO 8 1/2'
COBBLES ENCOUNTERED FROM 21' TO 23 1/2'

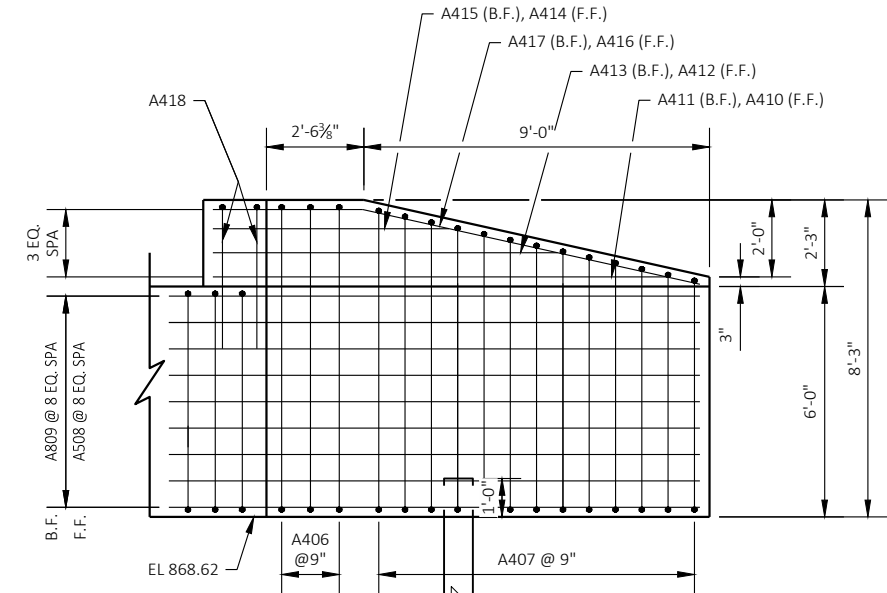
NOTES: COBBLES ENCOUNTERED FROM 5' TO 11'
COBBLES ENCOUNTERED FROM 20 1/2' TO 27'

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
B-20-230			
DRAWN BY		AJS	PLANS CK'D ALK
SUBSURFACE EXPLORATION			SHEET 3

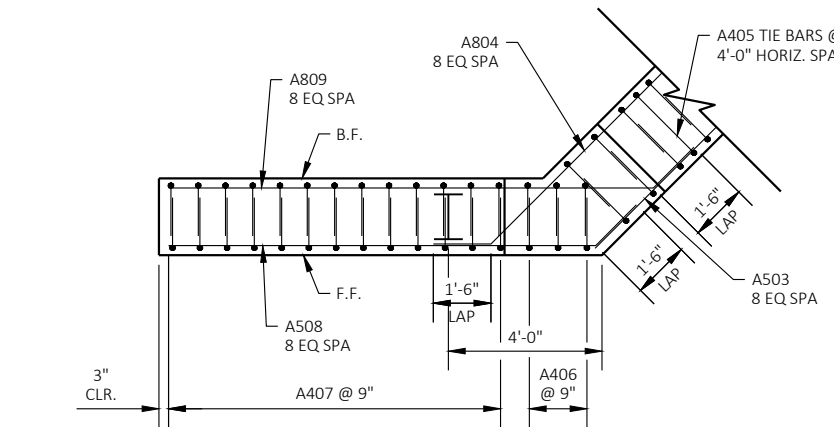




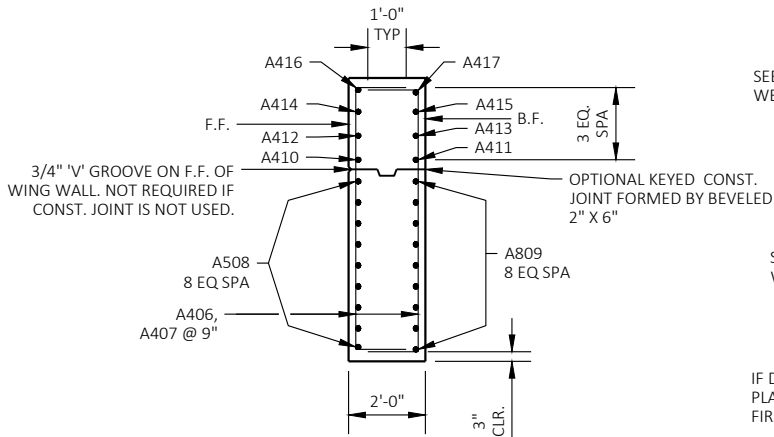
WINGS 1 & 2 ELEVATION



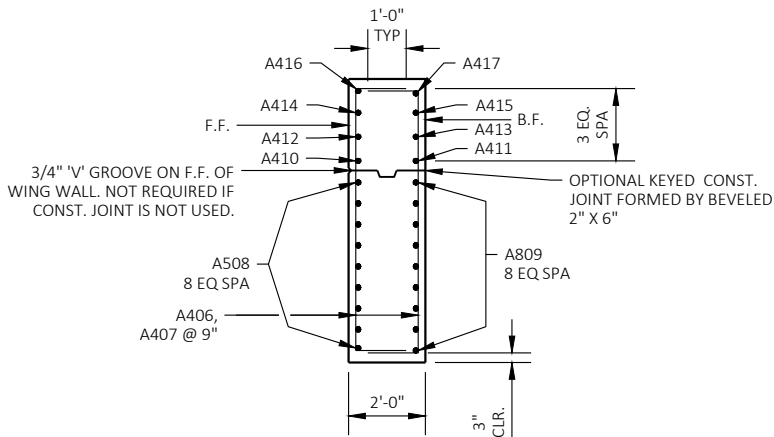
WINGS 3 & 4 ELEVATION



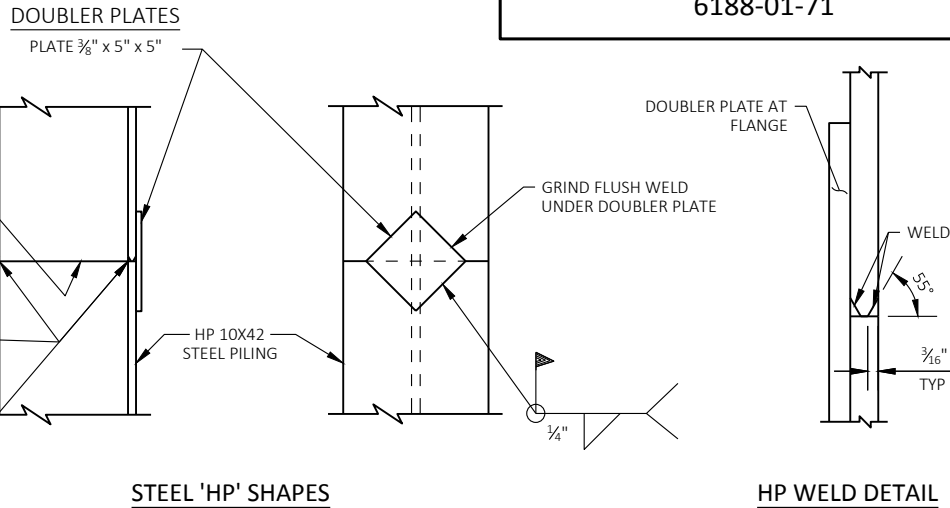
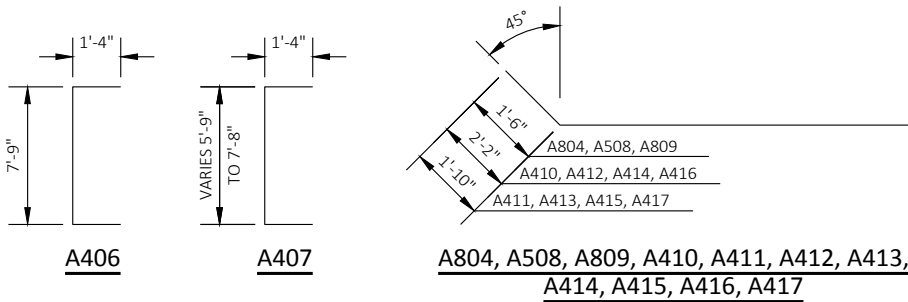
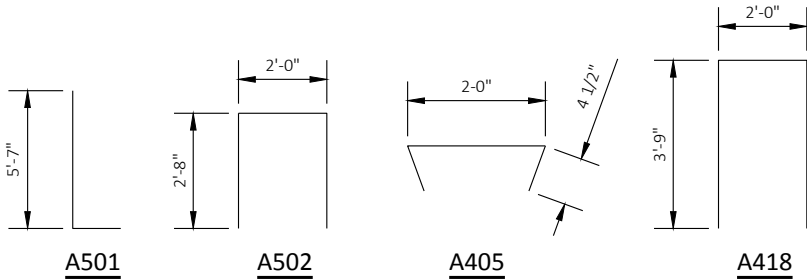
PLAN - WINGS



WINGS 1 & 2 SECTION



WINGS 3 & 4 SECTION



BILL OF BARS - ABUTMENTS						
BAR MARK	COAT	NO. REQUIRED	LENGTH	BENT	BAR SERIES	LOCATION
A501		132	7'-0"	X		BODY - VERTICAL - STIRRUPS
A502		66	7'-1"	X		BODY - VERTICAL - STIRRUPS - TOP
A503		36	17'-8"			BODY - HORIZONTAL - F.F.
A804		36	22'-8"	X		BODY - HORIZONTAL - B.F.
A405		48	2'-7"	X		BODY - TIES
A406	X	24	10'-3"	X		WINGS - VERTICAL AT BODY
A407	X	104	9'-2"	X	X	WINGS - VERTICAL - STIRRUPS
A508	X	36	12'-7"	X		LOWER WINGS - HORIZONTAL - F.F.
A809	X	36	14'-4"	X		LOWER WINGS - HORIZONTAL - B.F.
A410	X	4	13'-5"	X		UPPER WINGS - HORIZONTAL - F.F.
A411	X	4	11'-7"	X		UPPER WINGS - HORIZONTAL - B.F.
A412	X	4	9'-11"	X		UPPER WINGS - HORIZONTAL - F.F.
A413	X	4	8'-0"	X		UPPER WINGS - HORIZONTAL - B.F.
A414	X	4	7'-3"	X		UPPER WINGS - HORIZONTAL - F.F.
A415	X	4	5'-4"	X		UPPER WINGS - HORIZONTAL - B.F.
A416	X	4	13'-6"	X		UPPER WINGS - HORIZONTAL - TOP - F.F.
A417	X	4	11'-8"	X		UPPER WINGS - HORIZONTAL - TOP - B.F.
A418	X	8	9'-2"	X		UPPER WINGS - VERTICAL - OVER ABUT BODY
A519	X	54	2'-0"			BODY - DOWELS

AN ADDITIONAL FIELD BEND WILL BE REQUIRED TO FIT THESE BARS IN THE WINGS, OVER THE ABUTMENT BODY

BAR SERIES -		
BAR MARK	NO. REQUIRED	LENGTH
A407	8 SERIES OF 13	8'-3" TO 10'-2"

- NOTES:
- THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.
 - BAR DIMENSIONS ARE OUT TO OUT OF BAR.
 - FILL/EXCAVATE TO BOTTOM OF FOOTING ELEVATION BEFORE DRIVING PILING.

LEGEND

- F.F. FRONT FACE
B.F. BACK FACE
△ LENGTH SHOWN FOR BARS IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTH.

STATE PROJECT NUMBER
6188-01-71

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
B-20-230			
DRAWN BY MJK		PLANS CK'D ALK	
ABUTMENT DETAILS			SHEET 5

GENERAL NOTES:

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

TRANSVERSE BARS SHALL BE PLACED PARALLEL TO THE C/L OF THE SUBSTRUCTURE UNITS.

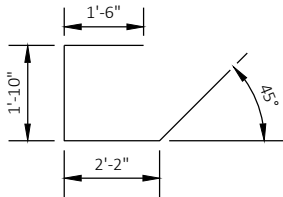
ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

BILL OF BARS - SUPERSTRUCTURE

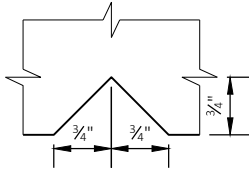
BAR MARK	COAT	NO. REQUIRED	LENGTH	BENT	BAR SERIES	LOCATION
S501	X	58	6'-11"	X		AT END OF DECK
S1002	X	45	32'-2"			DECK - BOTTOM - LONGITUDINAL - INTERIOR
S603	X	41	28'-2"			DECK - BOTTOM - TRANSVERSE
S404	X	29	32'-2"			DECK - TOP - LONGITUDINAL
S505	X	33	28'-2"			DECK - TOP - TRANSVERSE
S514	X	64	5'-0"			DECK - TOP - PARAPET REINFORCEMENT

NOTES:

- THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.
- BAR DIMENSIONS ARE OUT TO OUT OF BAR.

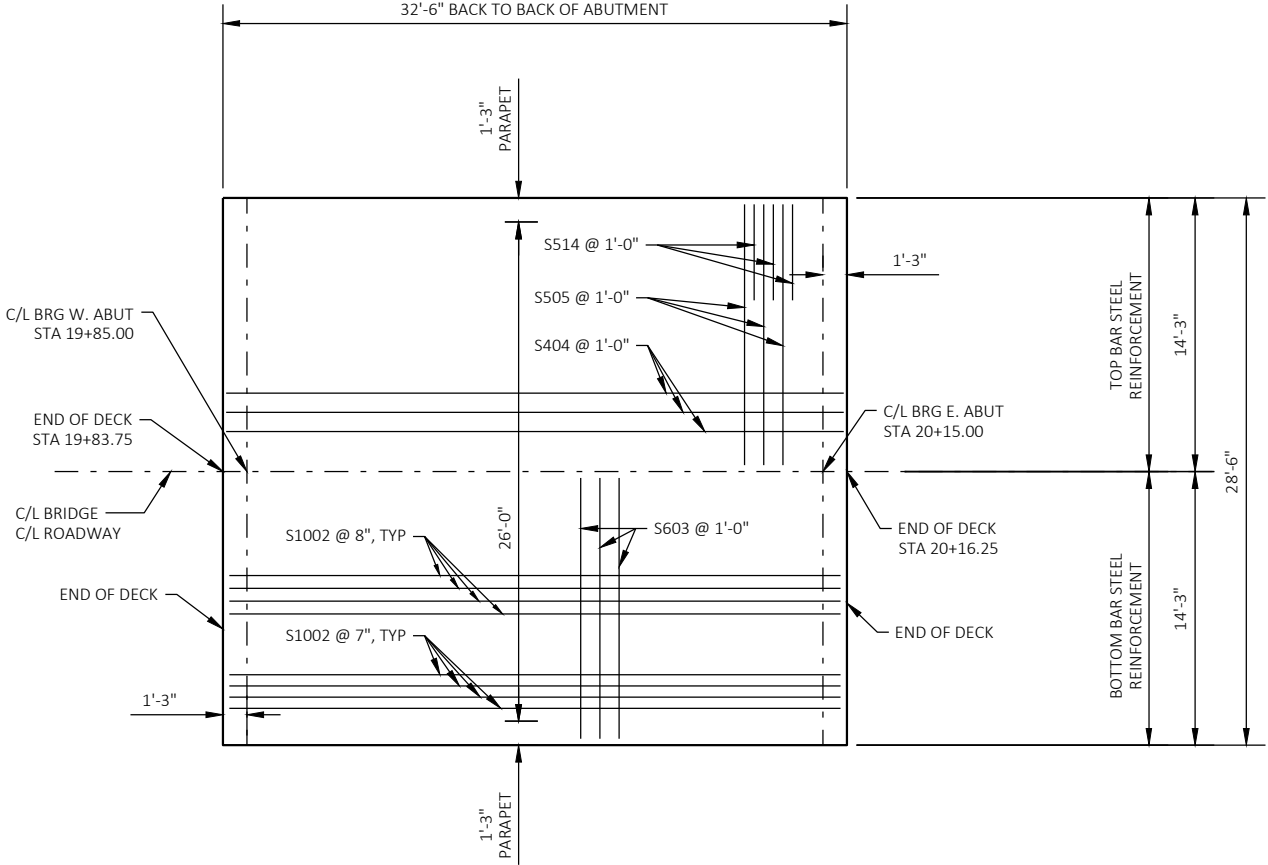


S501

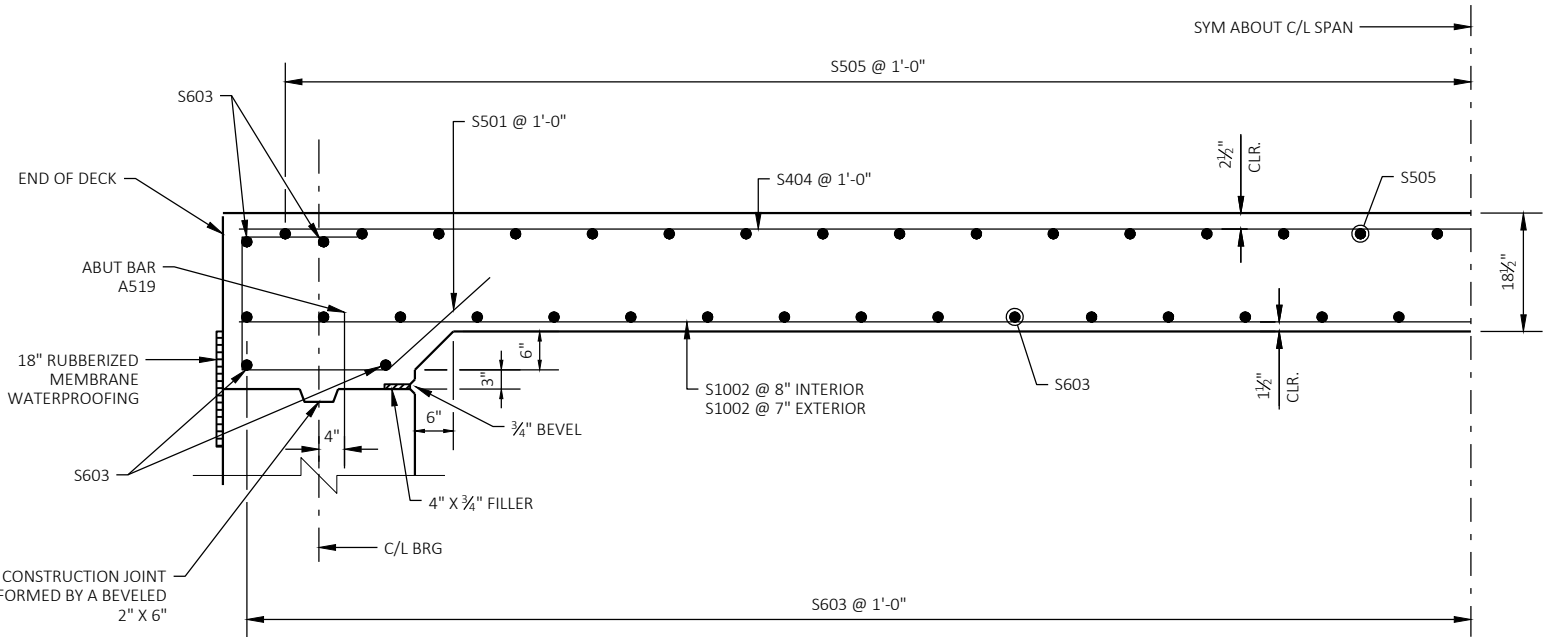


DRIP GROOVE DETAIL

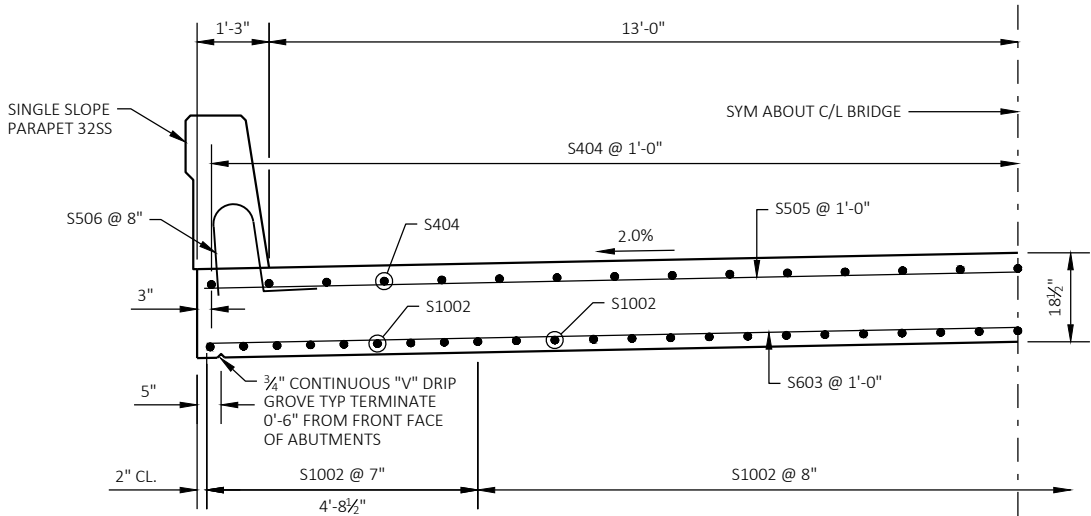
3/4" V-GROOVE TERMINATE 0'-6" FROM FRONT FACE OF ABUTMENTS



PLAN

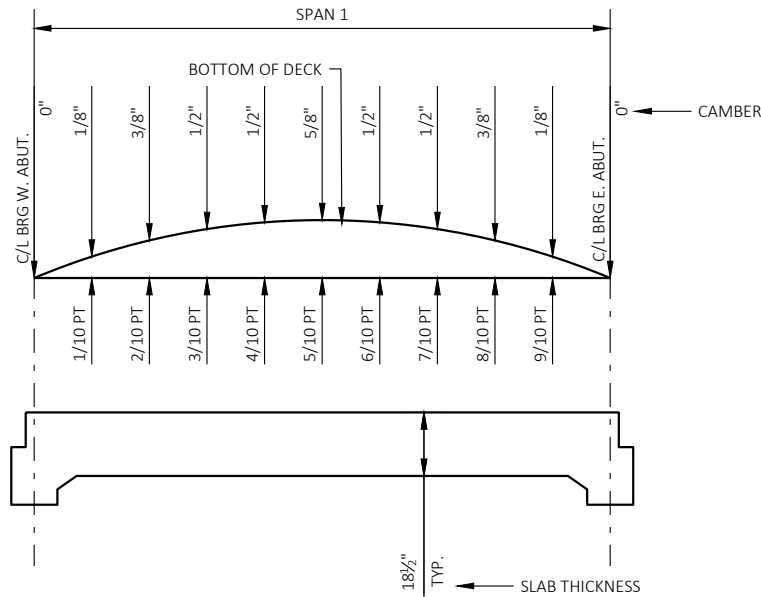


LONGITUDINAL SECTION



CROSS SECTION THROUGH ROADWAY

NO.	DATE	REVISION	BY
		STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
		B-20-230	
		DRAWN BY MJK PLANS CK'D ALK	
		SUPERSTRUCTURE	SHEET 6



CAMBER AND SLAB THICKNESS DIAGRAM

CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. PARAPETS, SIDEWALKS AND MEDIANS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

- LESS
PLUS
PLUS
EQUALS
- TOP OF SLAB ELEVATION AT FINAL GRADE
SLAB THICKNESS
CAMBER
FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
TOP OF SLAB FALSEWORK ELEVATION.

TOP OF DECK ELEVATIONS AT FINAL GRADE											
	C/L BRG. W. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	C/L BRG. E. ABUT.
STATION	19+85	19+88	19+91	19+94	19+97	20+00	20+03	20+06	20+09	20+12	20+15
N. EDGE OF DECK	876.64	876.66	876.69	876.71	876.73	876.76	876.78	876.80	876.82	876.84	876.86
CROWN OR R/L	876.93	876.95	876.98	877.00	877.02	877.05	877.07	877.09	877.11	877.13	877.15
S. EDGE OF DECK	876.64	876.66	876.69	876.71	876.73	876.76	876.78	876.80	876.82	876.84	876.86

SURVEY TOP OF SLAB ELEVATIONS			
	ABUTMENT	5/10	ABUTMENT
N. GUTTER			
CROWN OR R/L			
S. GUTTER			

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF DECK ELEVATIONS AT THE C/L OF ABUTMENTS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR R/L. RECORD THE ELEVATIONS IN THE ABOVE TABLE FOR THE "AS BUILT" PLANS.

NOTES:

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

NO.

DATE

REVISION

BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

B-20-230

DRAWN BY

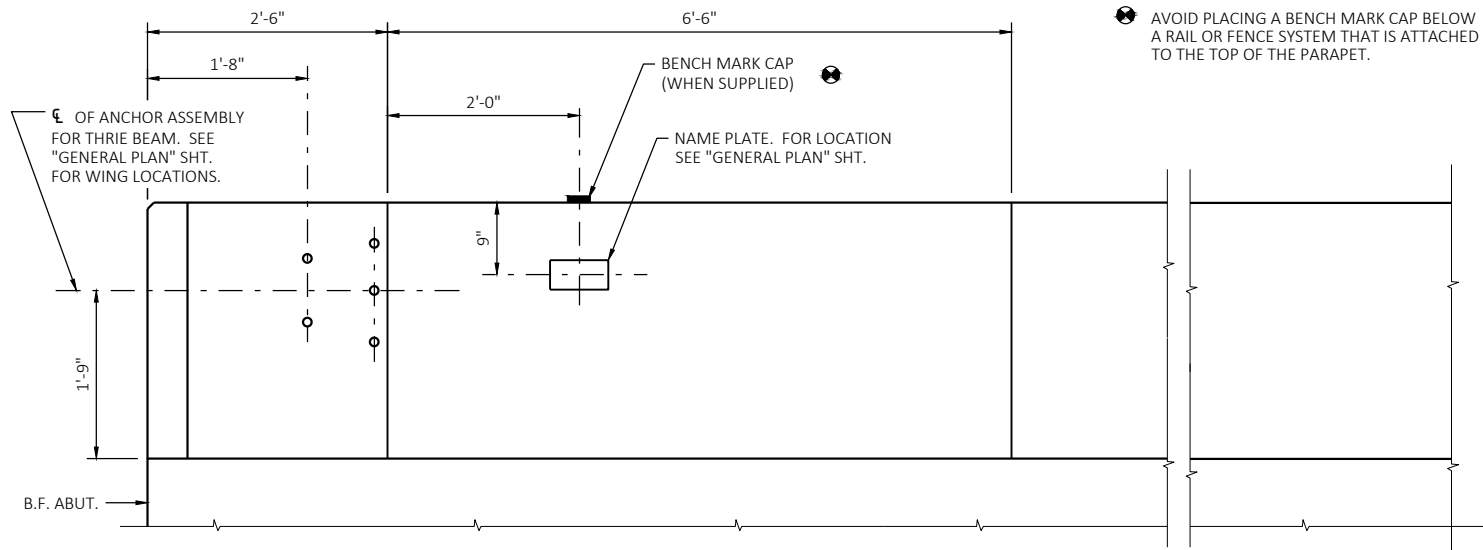
MJK

PLANS CK'D

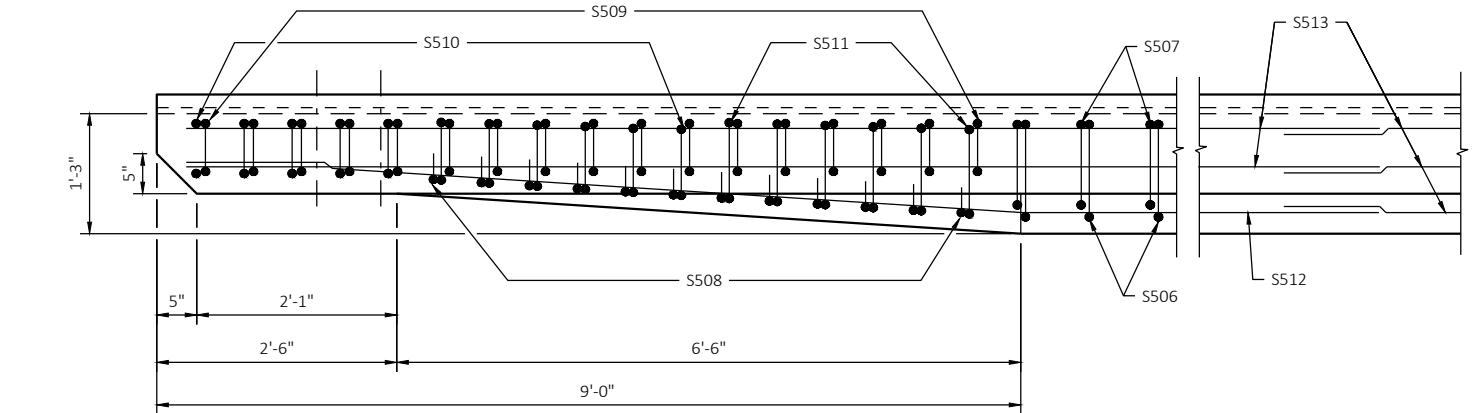
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SUPERSTRUCTURE DETAILS

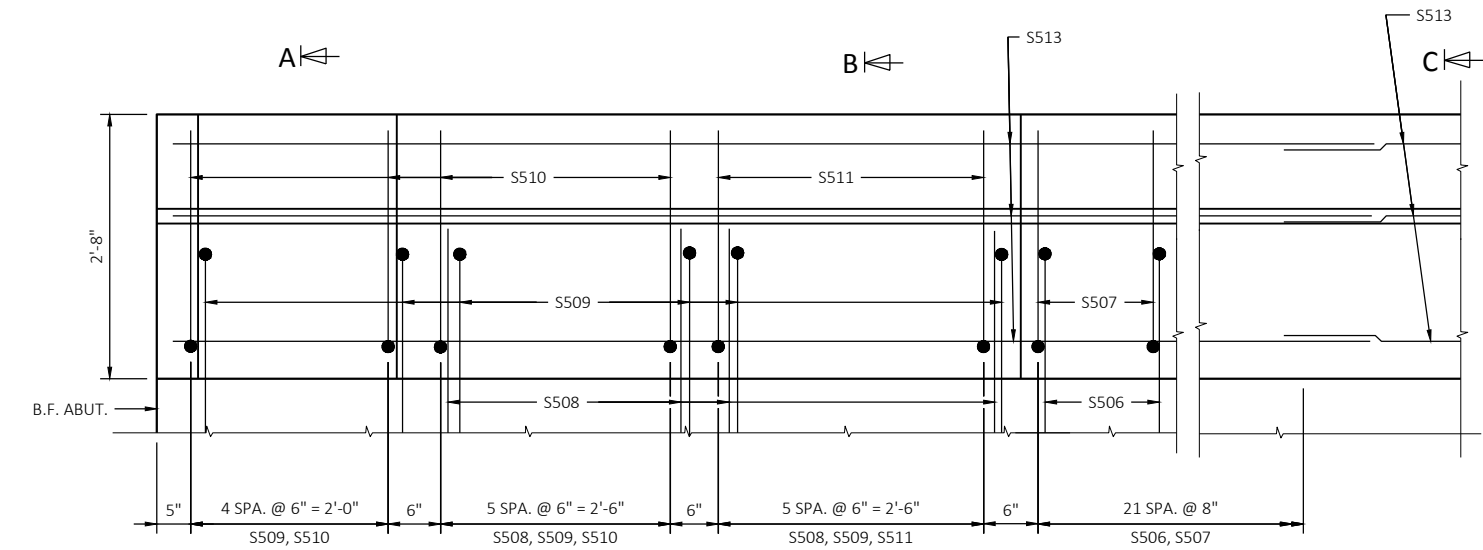
SHEET 7



INSIDE ELEVATION

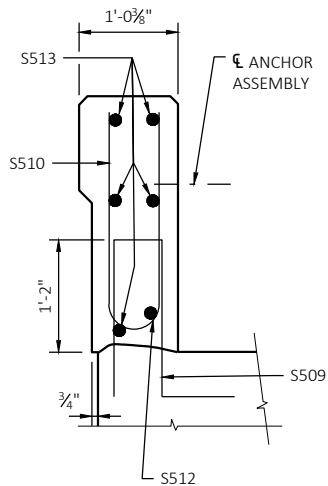


PLAN

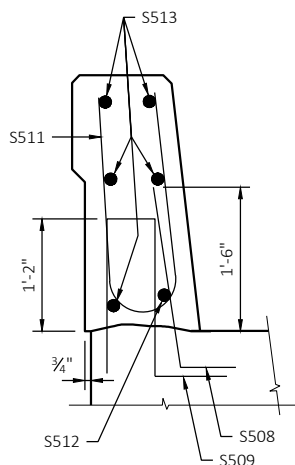


OUTSIDE ELEVATION

● AVOID PLACING A BENCH MARK CAP BELOW A RAIL OR FENCE SYSTEM THAT IS ATTACHED TO THE TOP OF THE PARAPET.

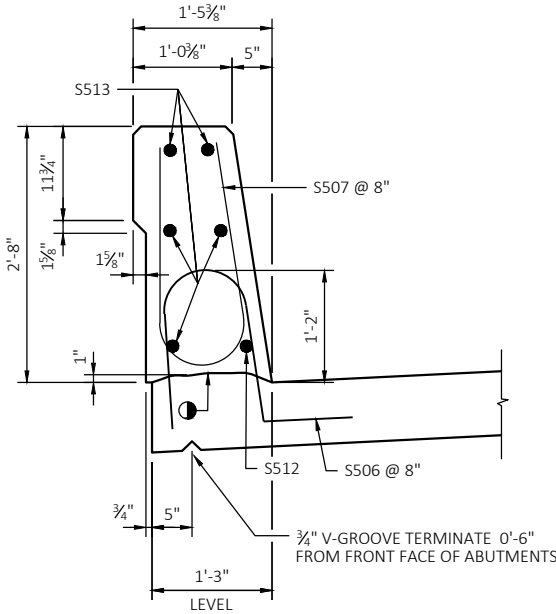


SECTION A



SECTION B

OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-9". JOINT SPACING OF 80'-0". DEFINE CONST. JOINT WITH A 3/4" - 'V' GROOVE.



SECTION C

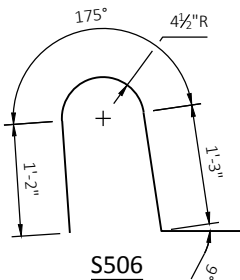
● CONST. JOINT - STRIKE OFF AS SHOWN.

STATE PROJECT NUMBER

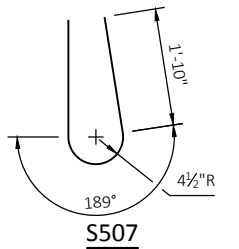
6188-01-71

BILL OF BARS

BAR MARK	COAT	SUPER LEFT	SUPER RIGHT	LENGTH	BENT	BAR SERIES	LOCATION
S506	X	23	23	4'-5"	X		PARAPET VERT
S507	X	23	23	5'-0"	X		PARAPET VERT
S508	X	24	24	2'-9"	X		PARAPET VERT
S509	X	34	34	4'-4"	X		PARAPET VERT
S510	X	22	22	4'-9"	X		PARAPET VERT
S511	X	12	12	4'-10"	X		PARAPET VERT
S512	X	2	2	16'-11"	X		PARAPET HORIZ
S513	X	10	10	17'-10"			PARAPET HORIZ



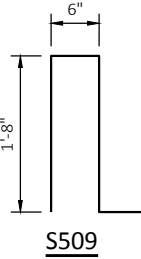
S506



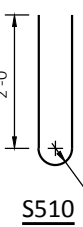
S507



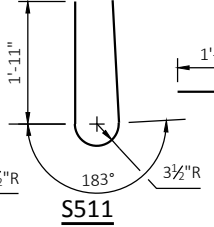
S508



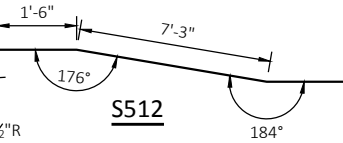
S509



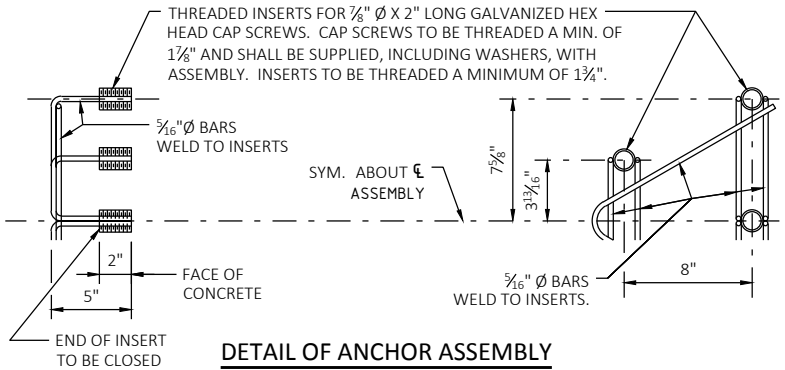
S510



S511



S512



DETAIL OF ANCHOR ASSEMBLY

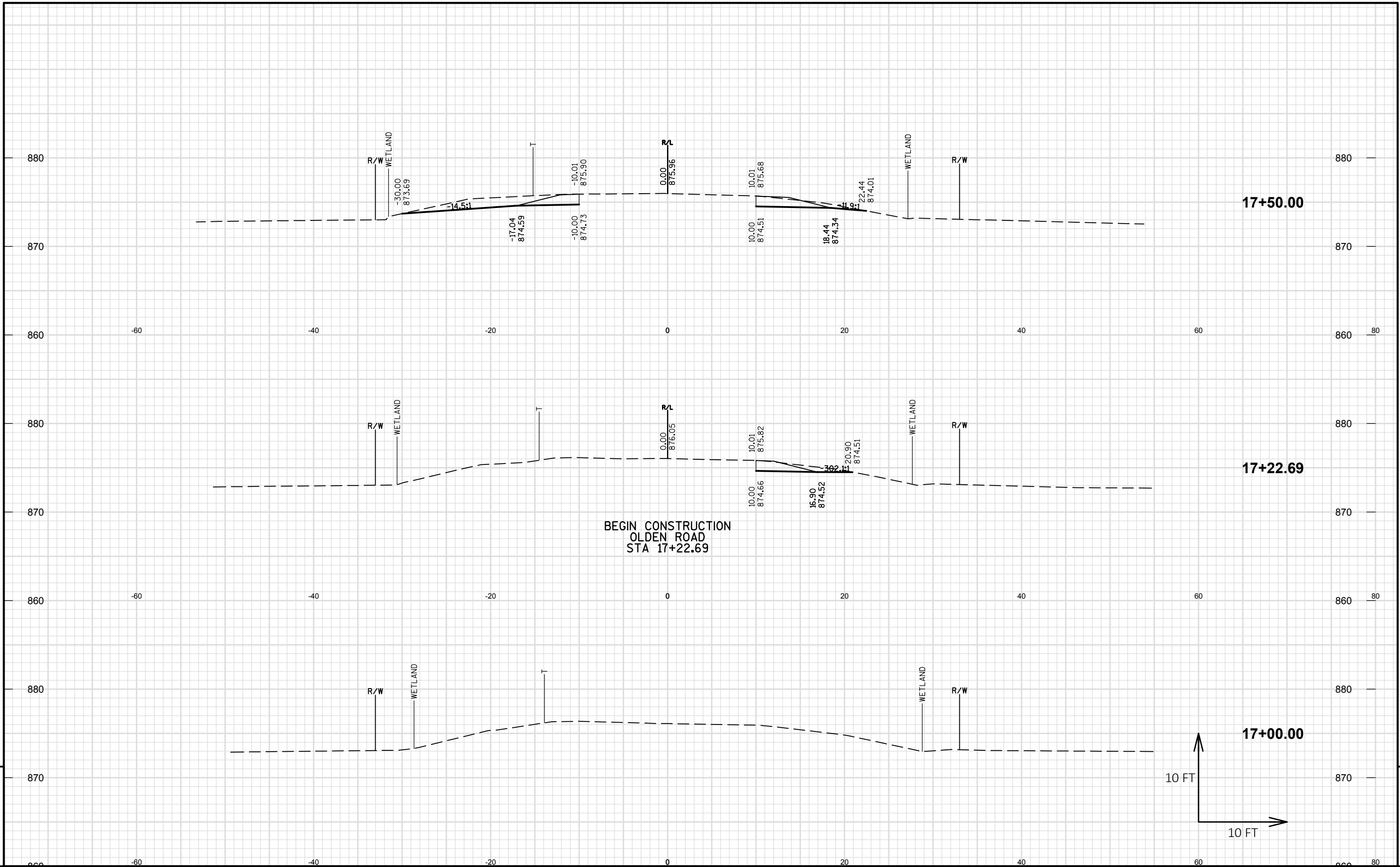
NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

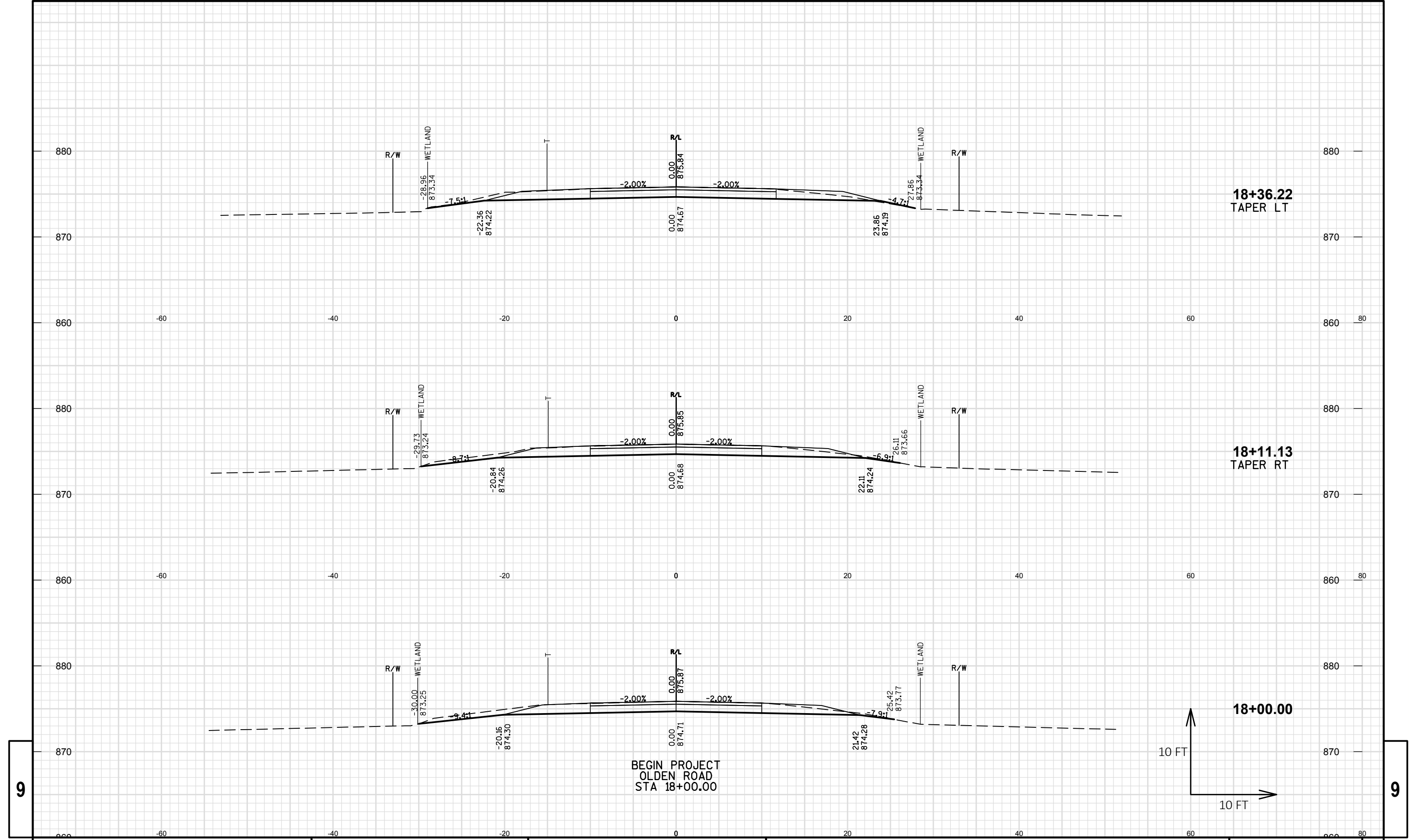
ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

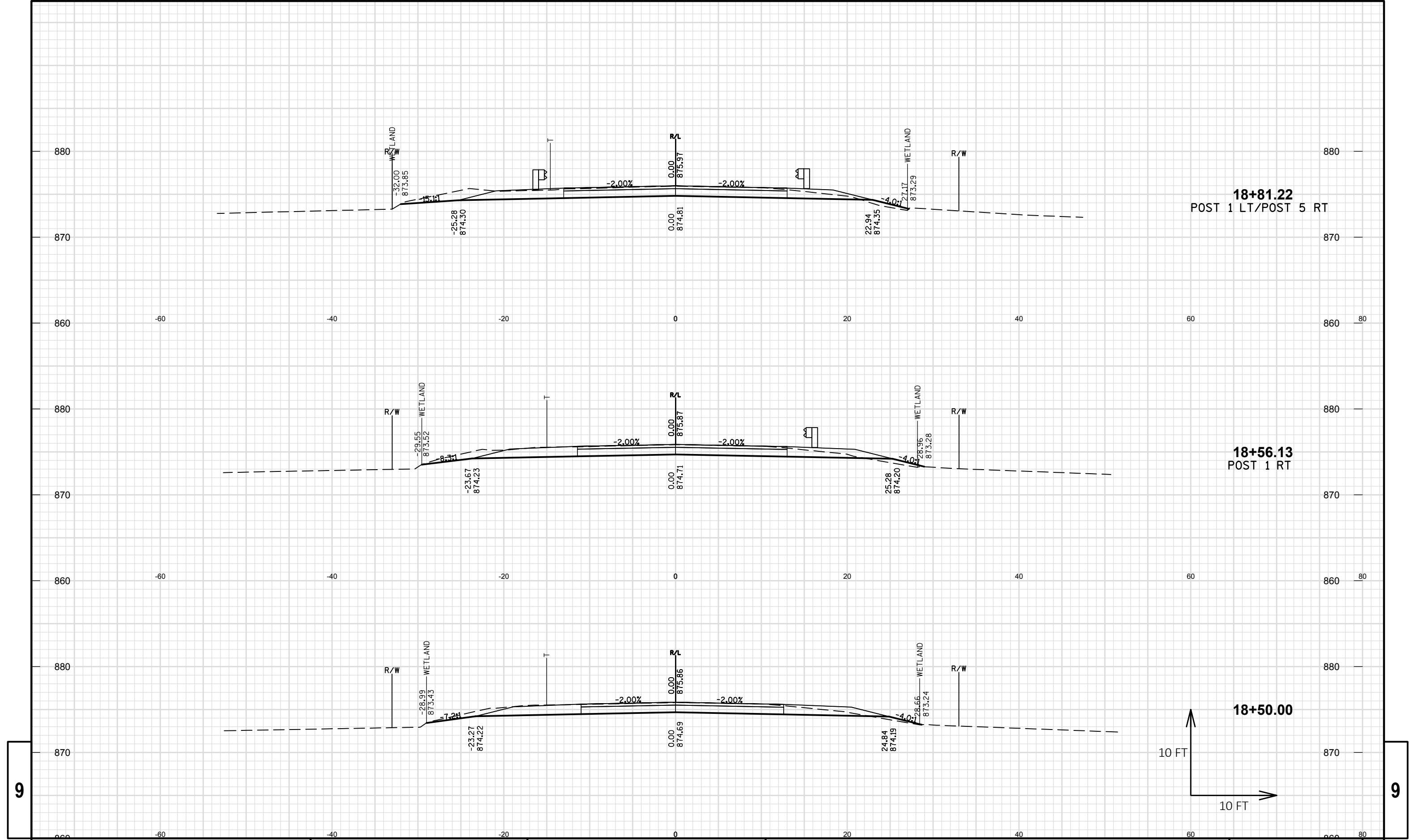
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
B-20-230			
DRAWN BY		MJK	PLANS CK'D ALK
SINGLE SLOPE PARAPET 32SS			SHEET 8

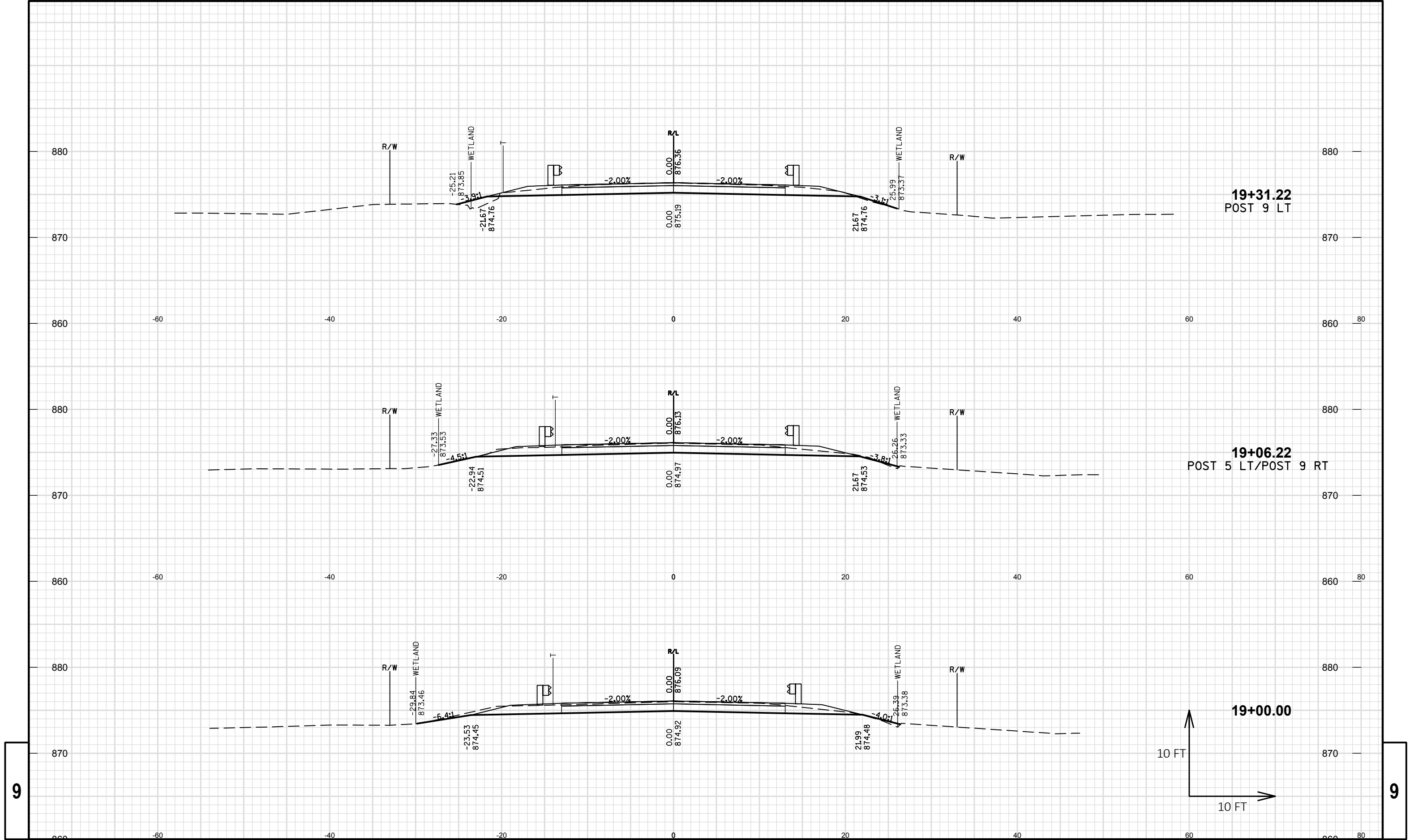
OLDEN ROAD								
Station	Real Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)	
			Cut	Fill	Cut	Fill	Cut 1.00 Note 1	Expanded Fill 1.30
					Note 1	Note 2	Note 1	Mass Ordinate Note 3
17+22.69	1723	0	7	0	0	0	0	0
17+50	1750	27	26	0	17	0	17	17
18+00	1800	50	46	0	67	0	84	84
18+11.13	1811	11	46	0	19	0	103	103
18+36.22	1836	25	46	0	43	0	146	145
18+50	1850	14	48	1	24	0	170	169
18+56.13	1856	6	50	2	11	0	181	179
18+81.22	1881	25	51	2	47	2	227	224
19+00	1900	19	42	1	32	1	260	255
19+06.22	1906	6	40	1	9	0	269	264
19+31.22	1931	25	39	4	37	2	306	298
19+50	1950	19	38	4	27	3	332	321
19+83.75	1984	34	51	8	56	8	388	366
19+92.5	1993	9	0	0	8	1	396	373
20+07.5	2008	15	0	0	0	0	396	373
20+16.25	2016	9	44	10	7	2	403	378
20+50	2050	34	23	12	42	14	445	401
20+68.78	2069	19	19	8	15	7	460	407
20+93.78	2094	25	18	5	17	6	476	416
21+00	2100	6	18	5	4	1	480	418
21+18.78	2119	19	23	6	14	4	495	428
21+43.78	2144	25	30	4	24	5	519	446
21+50	2150	6	32	4	7	1	526	452
21+63.78	2164	14	34	4	17	2	543	466
21+88.78	2189	25	37	5	33	4	576	494
22+00	2200	11	39	4	16	2	592	507
22+50	2250	50	12	1	47	5	639	548
22+75.24	2275	25	7	0	9	1	648	556
Column Totals					648	71		

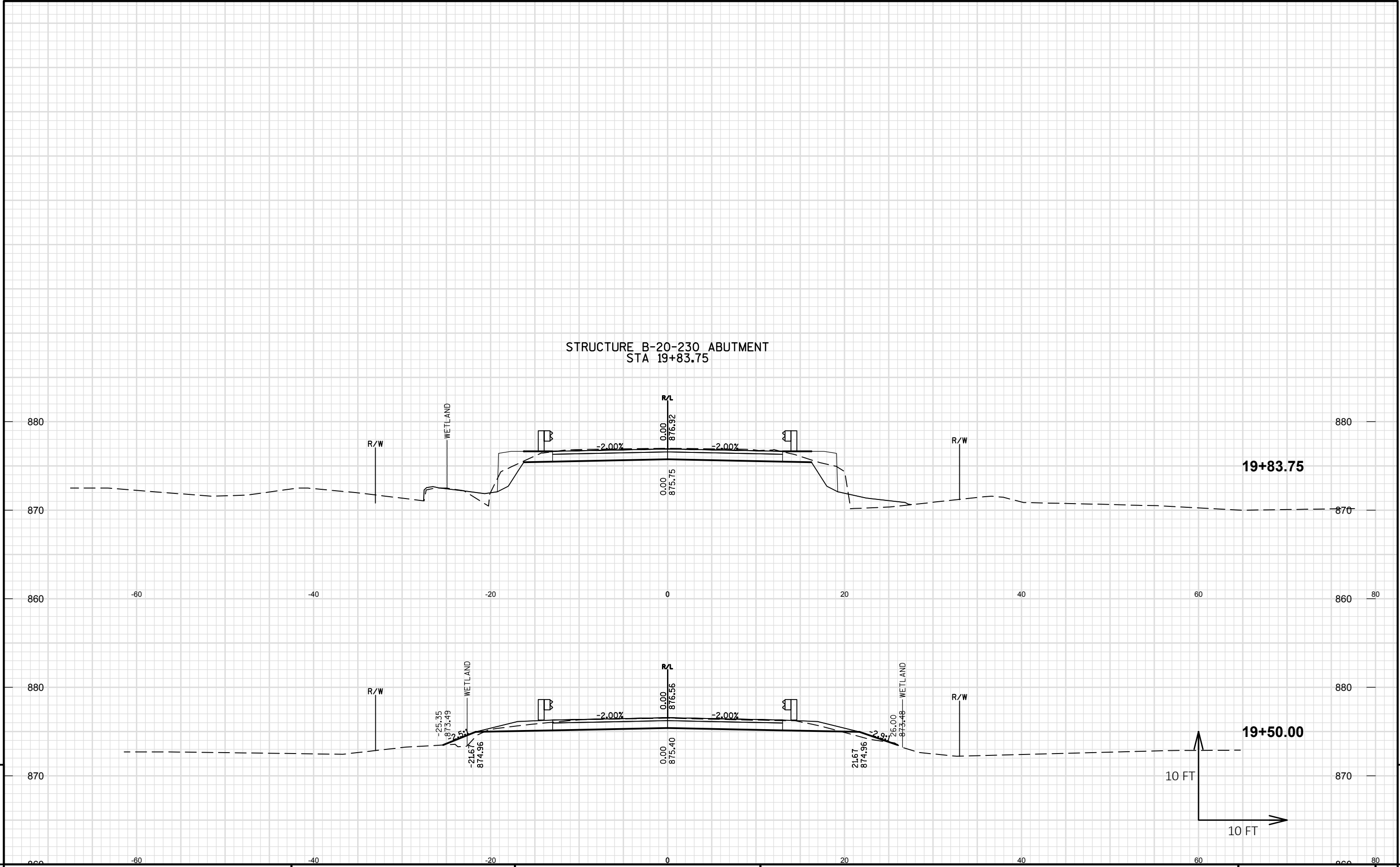
NOTES	
1 - CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.
2 - FILL	DOES NOT INCLUDE PAVEMENT EXCAVATION VOLUME.
3 - MASS ORDINATE	[(CUT) - ((FILL) * FILL FACTOR)]



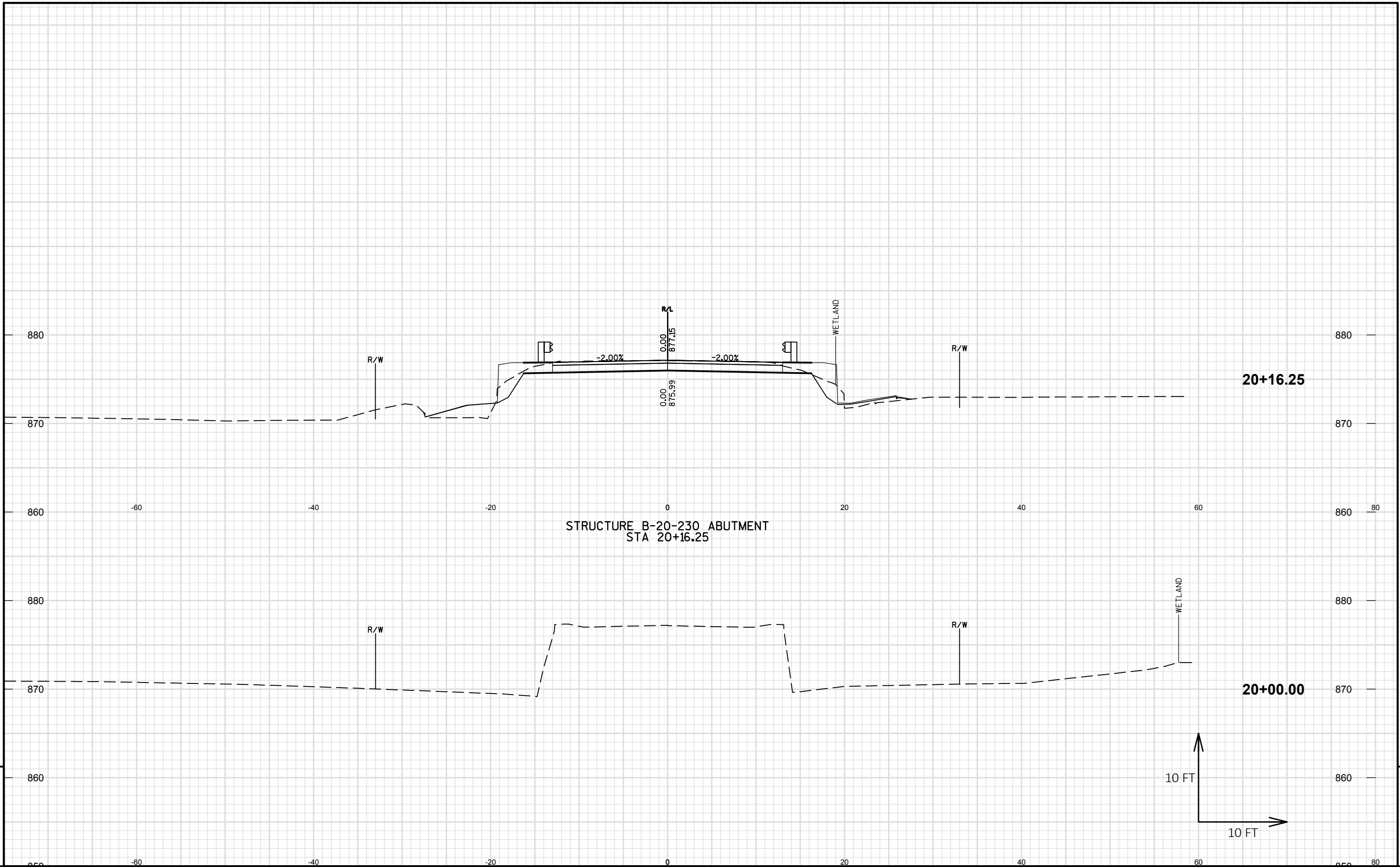


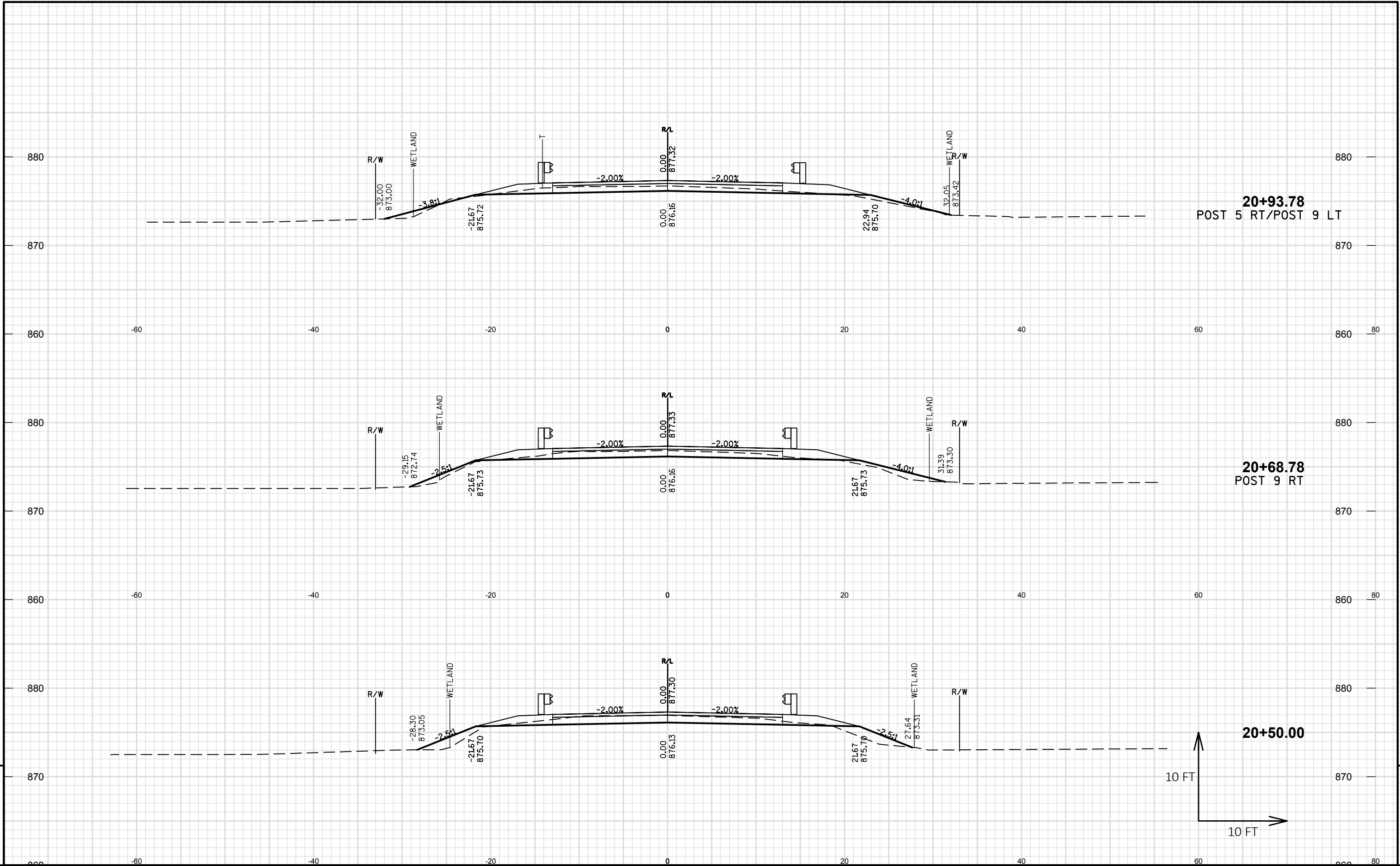


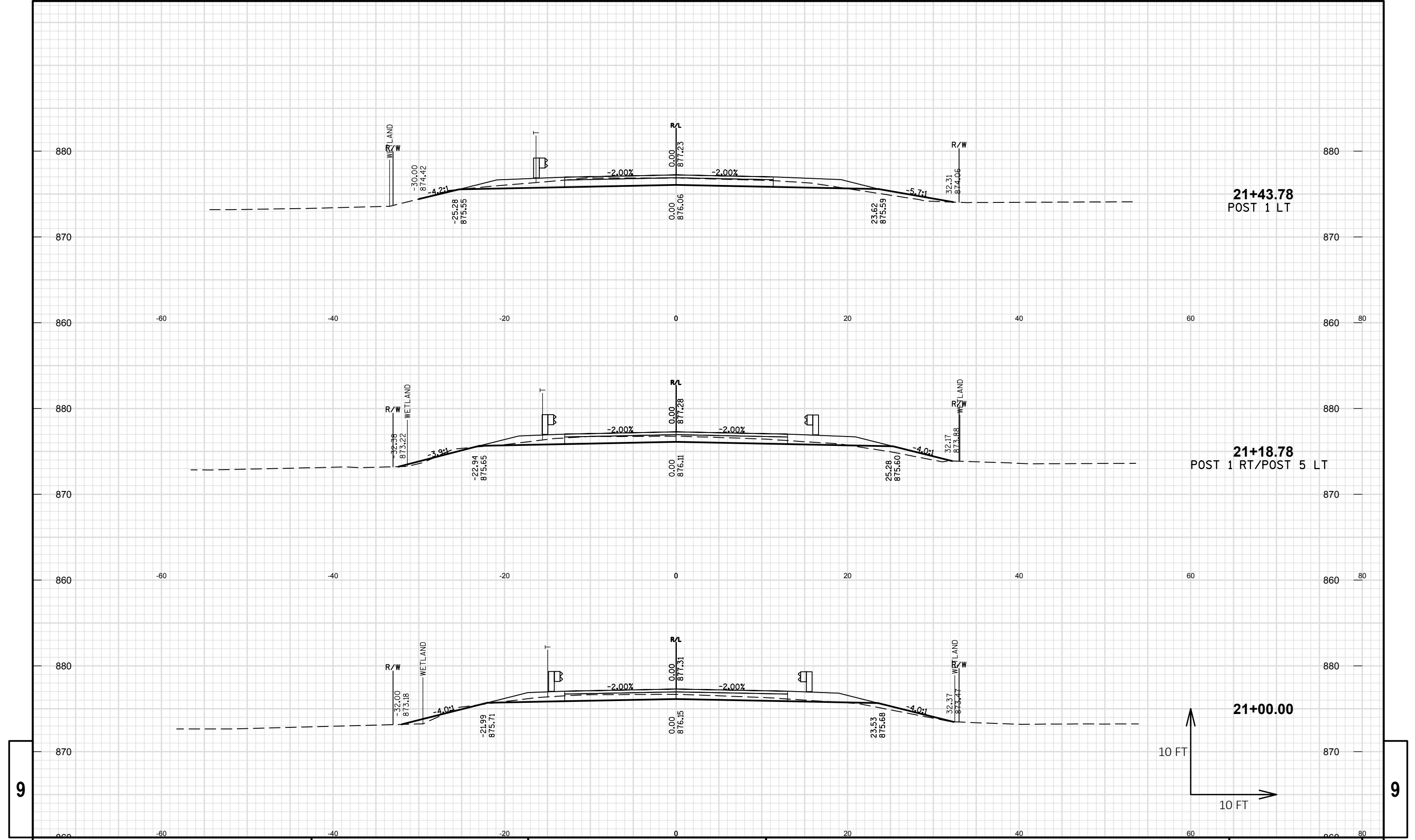


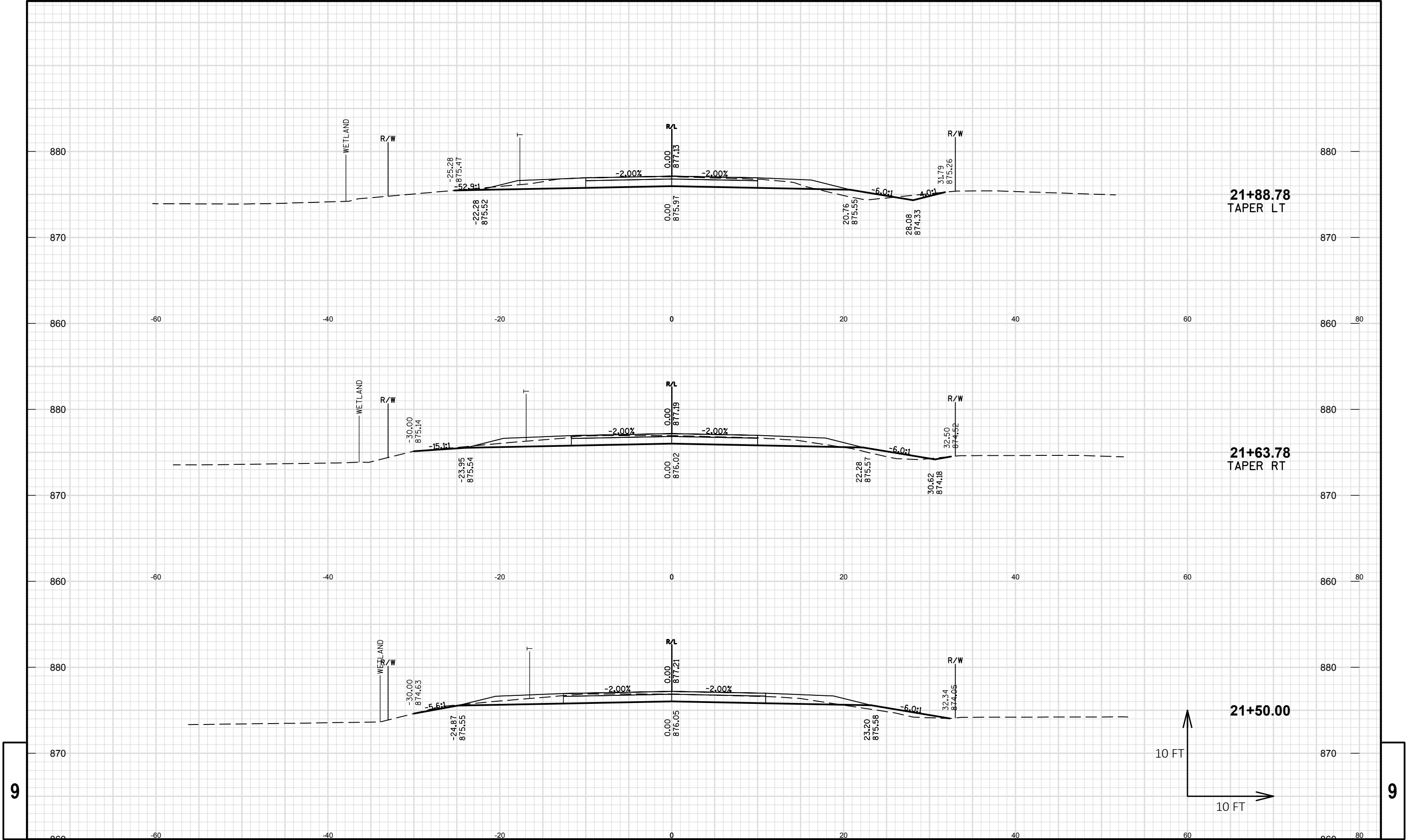


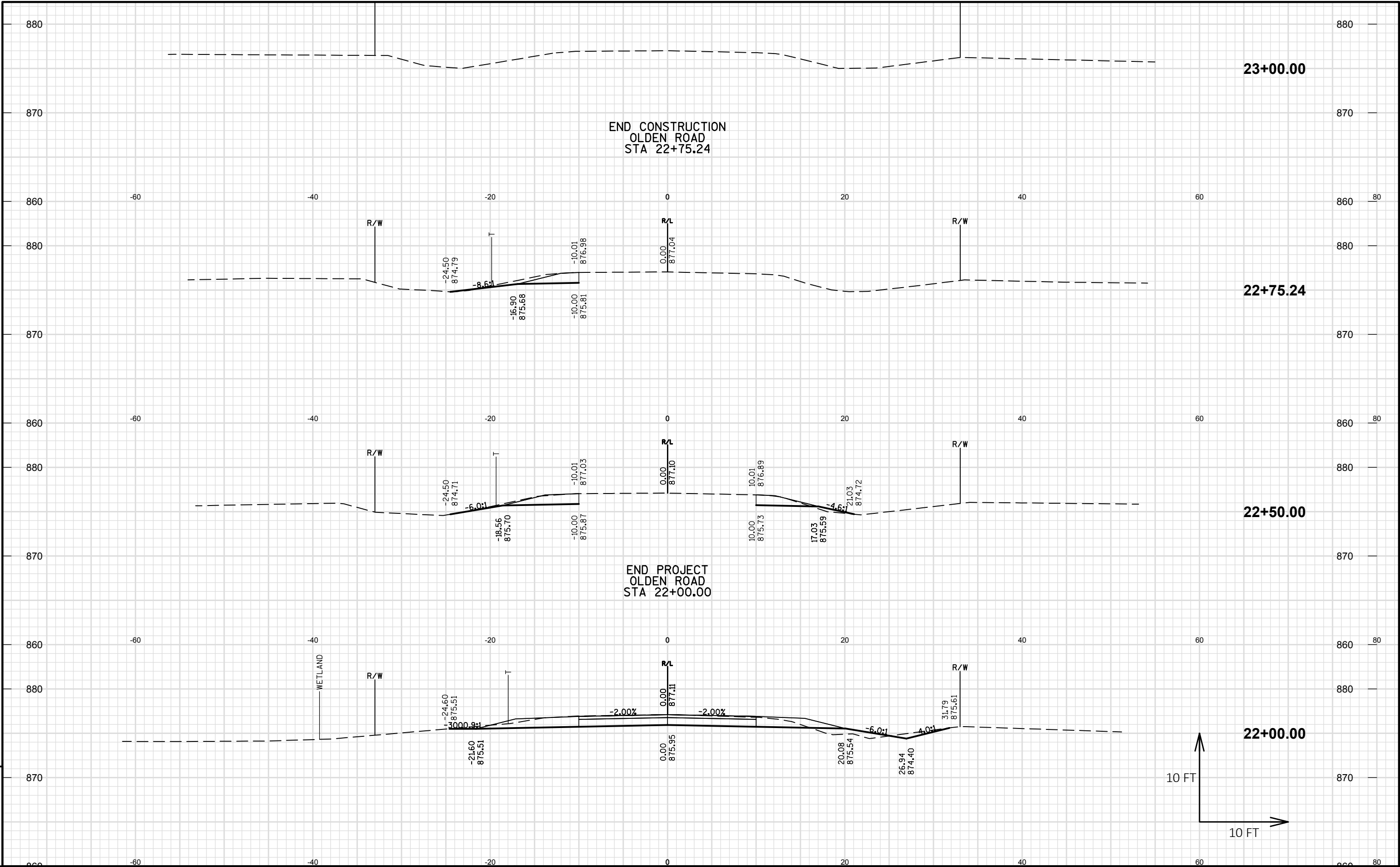
PROJECT NO: 6188-01-71	HWY: OLDEN ROAD	COUNTY: FOND DU LAC	CROSS SECTIONS: CROSS SECTIONS	SHEET	E
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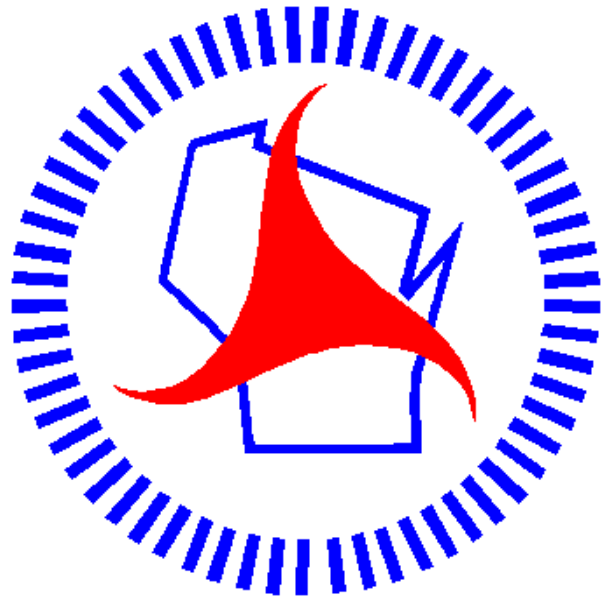












Wisconsin Department of Transportation

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