

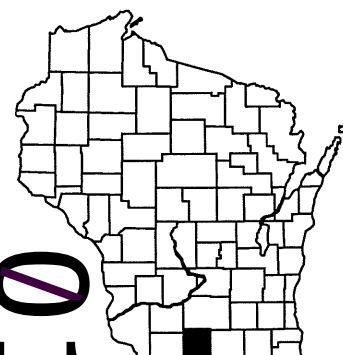
MAD WITH: PROJECT ID: 1690-00-82

COUNTY: GREEN

SEPTEMBER 2017
ORDER OF SHEETS

- Section No. 1 Title
Section No. 2 Typical Sections and Details
Section No. 3 Estimate of Quantities
Section No. 3 Miscellaneous Quantities
~~Section No. 4 Right of Way Plat~~
Section No. 5 Plan and Profile
Section No. 6 Standard Detail Drawings
~~Section No. 7 Sign Plates~~
Section No. 8 Structure Plans
Section No. 9 Computer Earthwork Data
Section No. 9 Cross Sections

TOTAL SHEETS = 94



DESIGN DESIGNATION

A.A.D.T. (2013) = 6,300
A.A.D.T. (2018) = 7700
D.H.V. = 7.9
D.D. = 62/38
T. = 9.4%
DESIGN SPEED = 60 mph
ESALS = 1,700,000

CONVENTIONAL SYMBOLS

- PLAN
CORPORATE LIMITS
PROPERTY LINE
LOT LINE
LIMITED HIGHWAY EASEMENT
EXISTING RIGHT OF WAY
PROPOSED OR NEW R/W LINE
SLOPE INTERCEPT
REFERENCE LINE
EXISTING CULVERT
PROPOSED CULVERT (Box or Pipe)
COMBUSTIBLE FLUIDS
MARSH AREA
WOODED OR SHRUB AREA

- PROFILE
GRADE LINE
ORIGINAL GROUND
MARSH OR ROCK PROFILE (To be noted as such)
SPECIAL DITCH
GRADE ELEVATION
CULVERT (Profile View)
UTILITIES
ELECTRIC
FIBER OPTIC
GAS
SANITARY SEWER
STORM SEWER
TELEPHONE
WATER
UTILITY PEDESTAL
POWER POLE
TELEPHONE POLE

NEW STRUCTURE B-23-0175
(EXISTING STRUCTURE B-23-0006)
STA. 474+00
N 177241.937
E 620019.314

BEGIN PROJECT
STA. 470+00
N 177177.567
E 619624.528

END PROJECT
STA. 478+00
N 177307.322
E 620413.933

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

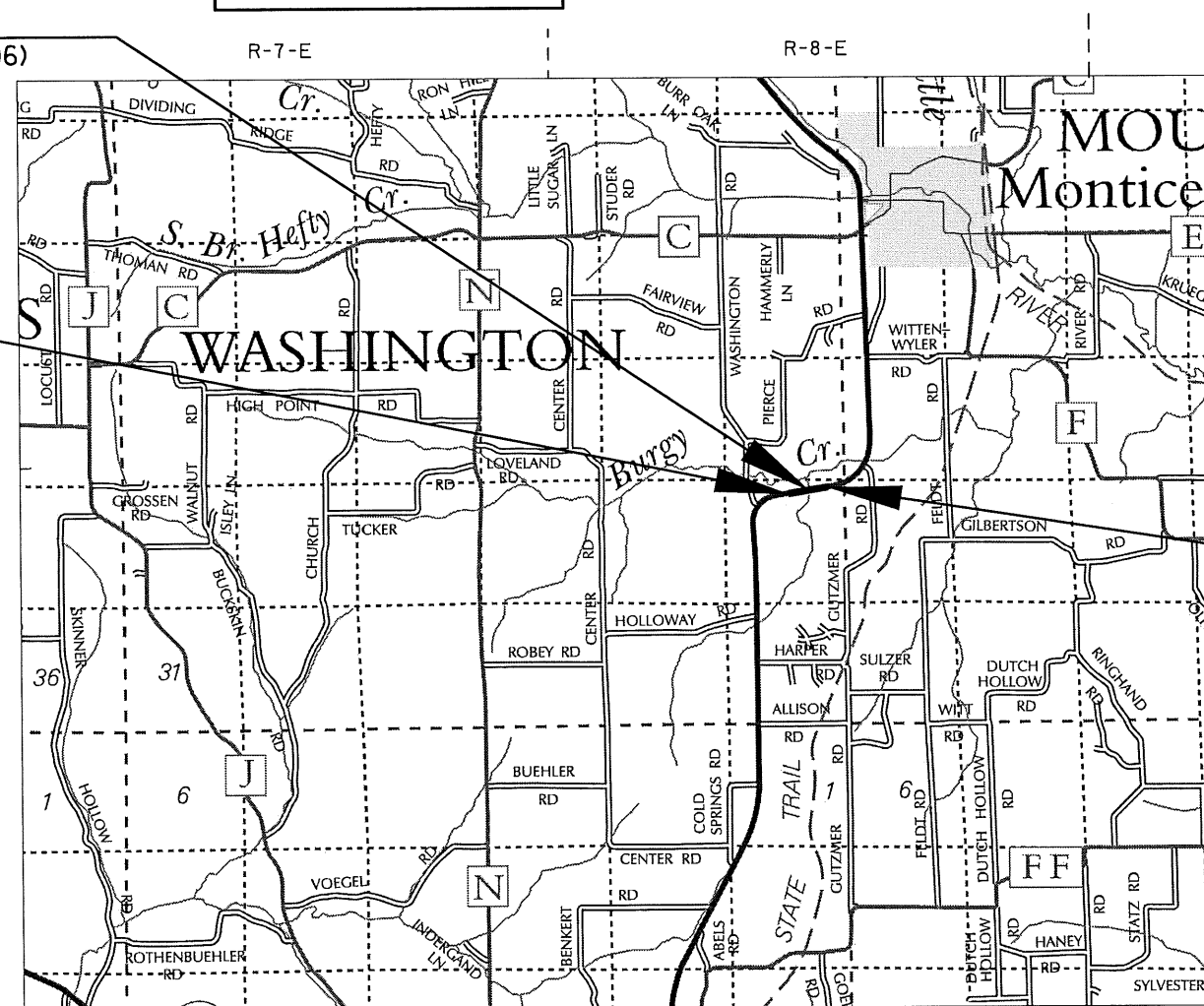
PLAN OF PROPOSED IMPROVEMENT

MONROE - NEW GLARUS

WITTENWYLER CREEK BRIDGE, B-23-175

STH 69
GREEN COUNTY

STATE PROJECT NUMBER
1690-00-82



LAYOUT
SCALE 0 1 Mi.

TOTAL NET LENGTH OF CENTERLINE = 0.152 mile

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, GREEN COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
1690-00-82	WISC 2017449	1

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
PREPARED BY	
Surveyor	ROBERT TALARCZYK
Designer	EMRAN BHUIYAN
Project Manager	CHRIS HAZARD
Regional Examiner	
Regional Supervisor	KURT JOHNSON
C.O. Examiner	CO EXAMINER
APPROVED FOR THE DEPARTMENT	
DATE: 4/24/17	
E	

GENERAL NOTES

HMA PAVEMENT WEIGHT CALCULATIONS BASED ON 112 LB/SY/IN. PLACE THE 6" HMA PAVEMENT IN THREE LAYER.

PRIOR TO PLACEMENT OF MGS GUARDRAIL, THE SHOULDERS SHALL BE IN PLACE, SHAPED AND COMPACTED.

EPOXY PAVEMENT MARKING SHALL CONSIST OF CENTERLINE AND EDGETLINE MARKINGS ON THE FINAL SURFACE COURSE.

PURSUANT TO CHAPTER 59 OF THE WISCONSIN STATUTES, THE CONTRACTOR SHALL CAREFULLY MAKE A SEARCH FOR EVIDENCE OF A LANDMARK IN ALL AREAS WHERE SUCH A LANDMARK MAY EXIST.

THE CONTRACTOR IS TO WORK WITH THE UTMOST CARE AND PROTECT ALL SURVEY MARKERS. REMOVAL OF ANY SURVEY MARKER IS TO BE WITH THE APPROVAL OF THE ENGINEER.

ALL TEMPORARY EROSION AND SEDIMENT CONTROL MEASURES SHALL BE REMOVED WITHIN 30 DAYS AFTER FINAL SITE STABILIZATION IS ACHIEVED OR AFTER THE TEMPORARY MEASURES ARE NO LONGER NEEDED.

THE EROSION CONTROL MEASURES INDICATED ON THE PLANS ARE THE MINIMUM REQUIREMENTS. ADDITIONAL MEASURES MAY BE REQUIRED, AS DIRECTED BY THE ENGINEER.

THE CONTRACTOR IS RESPONSIBLE FOR SEEDING & FERTILIZING ANY PREVIOUSLY GRASSED AREAS WHICH ARE DISTURBED BY HIS OPERATIONS OUTSIDE OF THE NORMAL CONSTRUCTION LIMITS.

DETAILS OF CONSTRUCTION NOT SHOWN SHALL BE IN ACCORDANCE WITH THE PERTINENT REQUIREMENT OF THE STANDARD SPECIFICATIONS.

THE LOCATIONS OF THE EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT THAT ARE NOT SHOWN.

PLACE SILT FENCE AT LOCATIONS DIRECTED BY THE ENGINEER PRIOR TO THE START OF CONSTRUCTION.

NO TREE OR SHRUBS SHALL BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE CONTRACTOR'S PAVING OPERATIONS SHALL BE CONSISTENT WITH THE PLAN TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING, TURNING, PASSING OR PARKING LANE.

UTILITIES CONTACTS

SHERA PURDY
TDS TELECOM - COMMUNICATION LINE
4001 FELLAND RD, SUITE 108
MADISON, WI. 53718
(608) 438-4139
spurdy@ml-tech.us

DNR - CONTACT

LAURA BUB
DNR - SOUTH CENTRAL REGION
3911 FISH HATCHERY ROAD
FITCHBURG, WI. 53711-5397
(608) 275-3485
laura.bub@wisconsin.gov

WISDOT - CONTACT

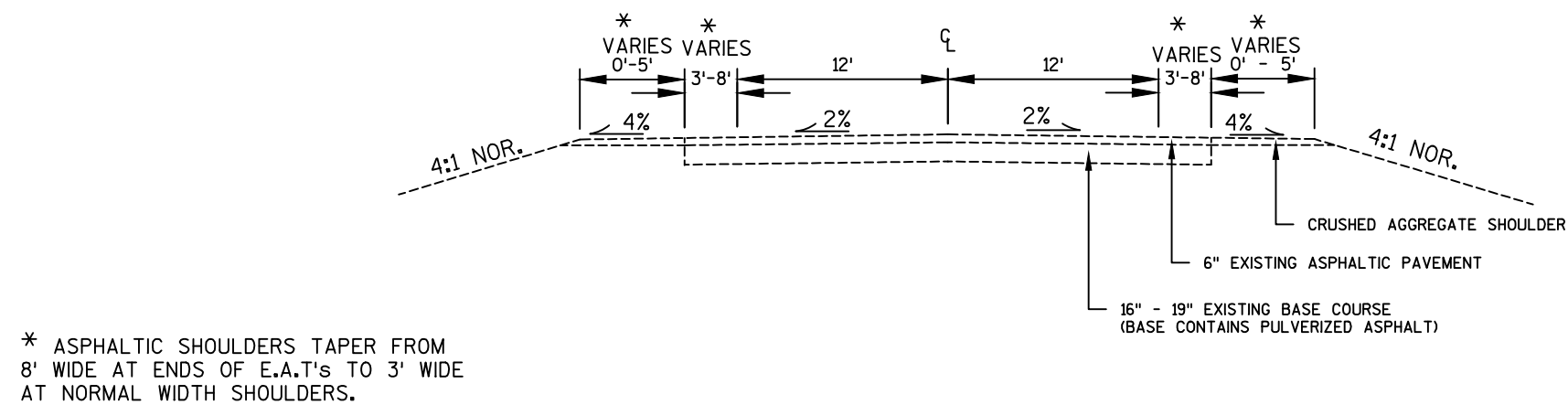
CHRIS HAZARD, P.E.
PROJECT MANAGER
PDS- SOUTH, SW REGION
2101 WRIGHT STREET
MADISON, WI 53704
PH: (608) 245-2652

MOHAMMAD EMRAN BHUIYAN, P.E.
PROJECT ENGINEER
PDS-SOUTH, SW REGION
2101 WRIGHT STREET
MADISON, WI 53704
PH: (608)246-7549

LIST OF STANDARD ABBREVIATIONS

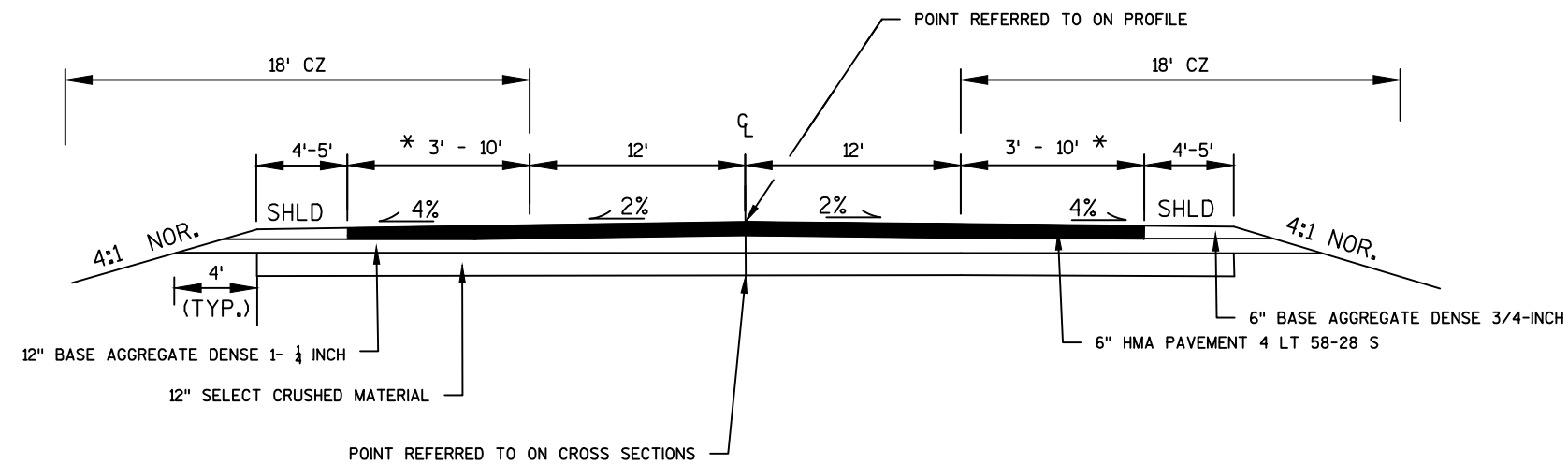
ABUT	ABUTMENT	ID	INSIDE DIAMETER	SSS	SANITARY AND STORM SEWER
AC	ACRE	INV	INVERT	SAN	SANITARY SEWER
AADT	ANNUAL AVERAGE DAILY TRAFFIC	IP	IRON PIPE	SEC	SECTION
ASPH	ASPHALT	JT	JOINT	SHLDR	SHOULDER
AVG	AVERAGE	JCT	JUNCTION	SW	SIDEWALK
BL	BASE LINE	LT	LEFT	S	SOUTH
BM	BENCH MARK	L	LENGTH OF CURVE	SB	SOUTHBOUND
CB	CATCH BASIN	LHF	LEFT HAND FORWARD	SP	SPECIAL
C/L	CENTER LINE	LF	LENEAR FOOT	SPECS	SPECIFICATIONS
CC	CENTER TO CENTER	L	LITER	SQ	SQUARE
CE	COMERCIAL ENTRANCE	LS	LUMP SUM	SF	SQUARE FEET
CONC	CONCRETE	MH	MANHOLE	SY	SQUARE YARD
CO	COUNTY	MB	MESSAGE BOARD	STD	STANDARD
CTH	COUNTY TRUNK HIGHWAY	MLB	MAILBOX	SDD	STANDARD DETAILS DRAWINGS
CY	CUBIC YARD	ML	MATCH LINE	STH	STATE TRUNK HIGHWAYS
C&G	CURB AND GUTTER	NC	NORMAL CROWN	STA	STATION
CULV	CULVERT	N	NORTH	SS	STORM SEWER
CPAS	CONCRETE PAVEMENT APPROACH SLAB	Y	NORTH GRD COORDINATE	STR	STRUCTURE OR STRUCTURAL
DHV	DESIGN HOUR VOLUME	NB	NORTHBOUND	SL	SURVEY LINE
DIA	DIAMETER	NO	NUMBER	TEL	TELEPHONE
DD	DIRECTIONAL DISTRIBUTION	OD	OUTSIDE DIAMETER	TEMP	TEMPORARY
E	EAST	PAVT	PAVEMENT	TLE	TEMPORARY LIMITED EASEMENT
X	EAST GRD COORDINATE	PERM	PERMANENT	T	TON
ELEC	ELECTRIC	PLE	PERMANENT LIMITED EASEMENT	TC	TOP OF CURB
ELEV	ELEVATION	PT	POINT	T	TRUCKS (PERCENT OF)
ESALS	EQUIVALENT SINGLE AXLE LOADS	PCC	PORTLAND CEMENT CONCRETE	TYP	TYPICAL
EXC	EXCAVATION	PCS	PAVED CONCRETE SHOULDER	UG	UNDERGROUND
EBS	EXCAVATION BELOW SUBGRADE	PE	PRIVATE ENTRANCE	USH	UNITED STATES HIGHWAY
EXIST	EXISTING	PROJ	PROJECT	VAR	VARIABLE
FE	FIELD ENTRANCE	PL	PROPERTY LINE	VERT	VERTICAL
FF	FACE TO FACE	R	RADIUS	W	WATER
FG	FINISHED GRADE	R/L	REFERENCE LINE	WM	WATER MAIN
FL	FLOW LINE	REQD	REQUIRED	WV	WATER VALVE
FT	FOOT	RT	RIGHT	W	WEST
HES	HIGH EARLY STRENGTH	RHF	RIGHT HAND FORWARD	WB	WEST BOUND
CWT	HUNDREDWEIGHT	R/W	RIGHT-OF-WAY	YD	YARD
HYD	HYDRANT	RD	ROAD		
IN DIA	INCH DIAMETER	RDWY	ROADWAY		
INL	INLET	SALV	SALVAGED		





TYPICAL EXISTING SECTION

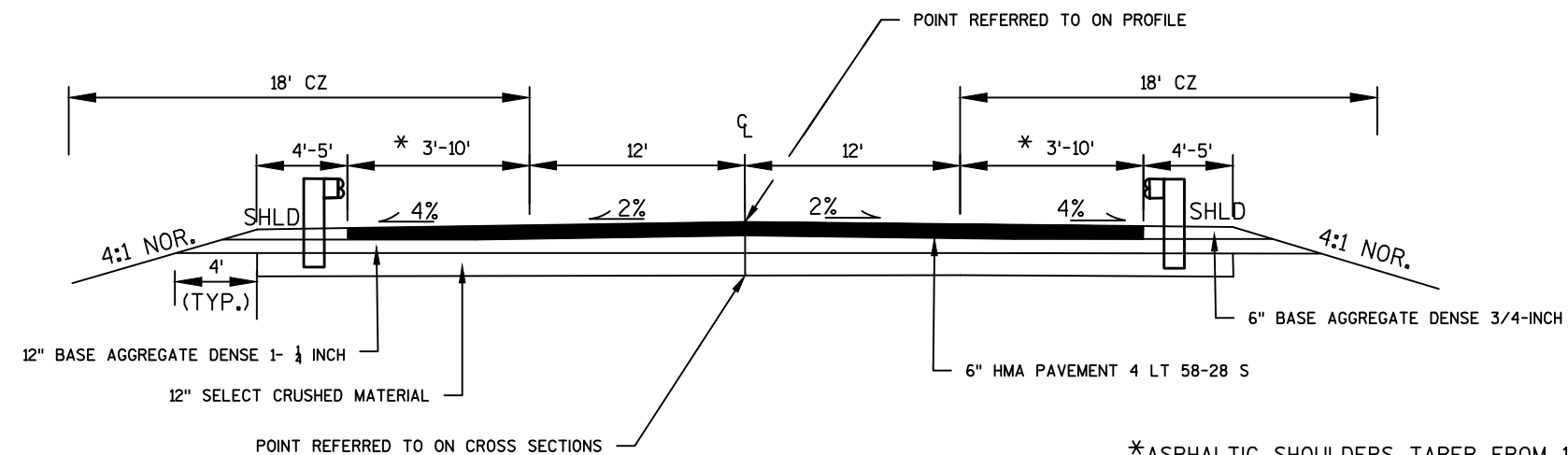
STA. 470+00 TO STA. 478+00



* 10' ASPHALT SHOULDER MATCH WITH 3' EXISTING SHOULDER

TYPICAL FINISHED SECTION

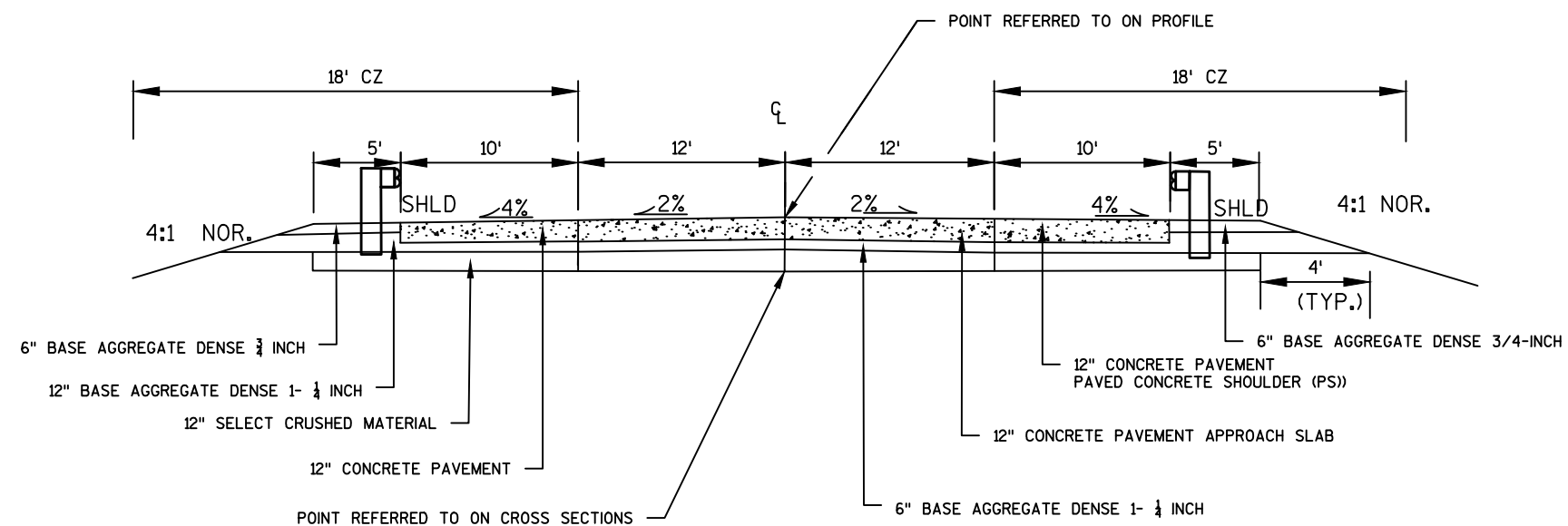
STA. 470+00 TO STA. 471+50
STA. 477+00 TO STA. 478+00
(WITHOUT GUARDRAIL)



*ASPHALTIC SHOULDERS TAPER FROM 10'
(AT BEGINNINGS OF E.A.T. SECTION TO
MATCH WITH 3' EXISTING SHOULDER AT
MATCHLINE)

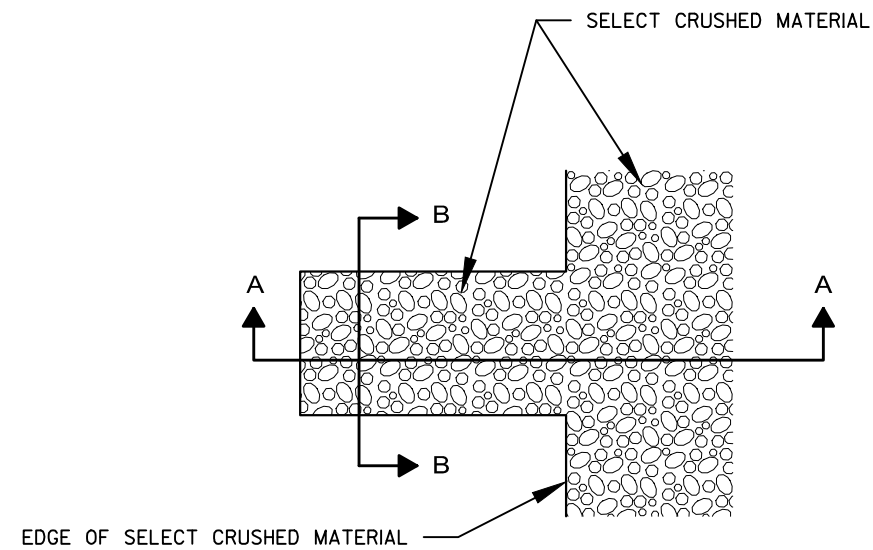
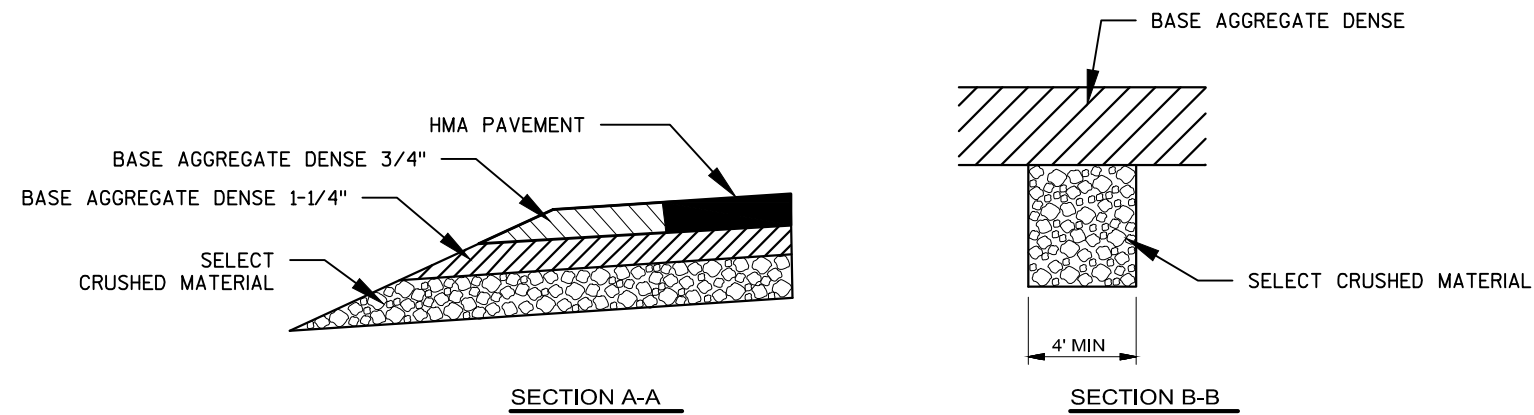
TYPICAL FINISHED SECTION

STA. 471+50 TO STA. 473+45.42
STA. 474+52.58 TO STA. 477+00
(WITH GUARDRAIL)



TYPICAL FINISHED SECTION

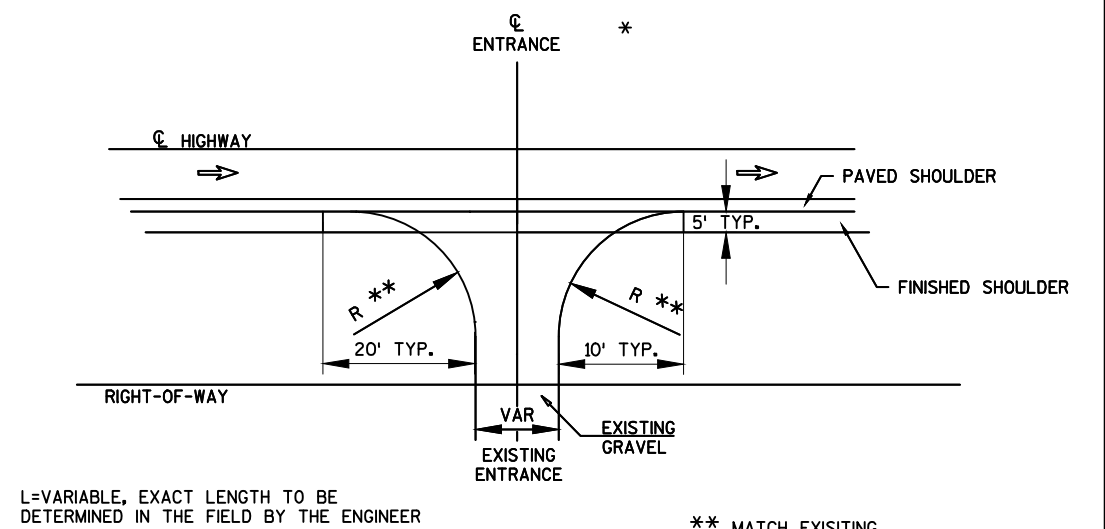
STA. 473+45.42 TO STA. 473+60.42
STA. 474+37.58 TO STA. 474+52.58
(CONCRETE PAVEMENT APPROACH SLABS)



DETAIL FOR FRENCH DRAINS

EXCAVATION REQUIRED TO CONSTRUCT FRENCH DRAINS SHALL BE CONSIDERED INCIDENTAL TO THE ITEM SELECT CRUSHED MATERIAL.

STA. 471+00 LT & RT
 STA. 473+00 LT & RT
 STA. 474+50 LT & RT
 STA. 477+50 LT & RT

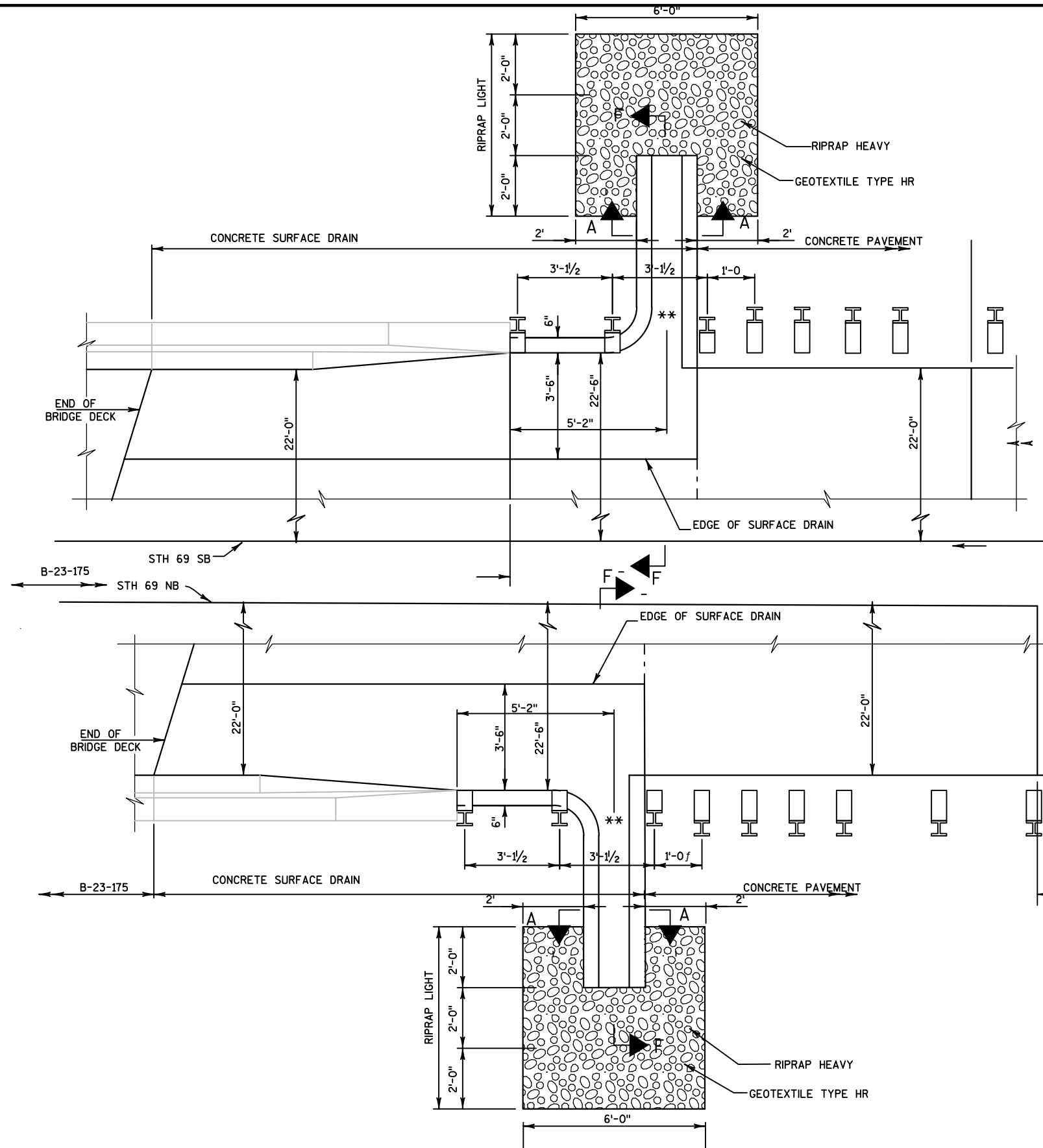


L=VARIABLE, EXACT LENGTH TO BE DETERMINED IN THE FIELD BY THE ENGINEER

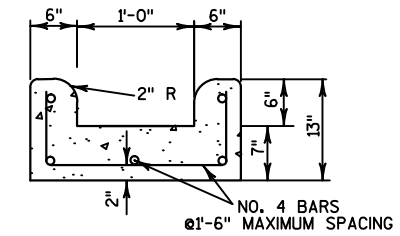
D=DRIVEWAY WIDTH
 D=20'TYP(PE & FE) (16'MIN-24'MAX)

PLAN VIEW

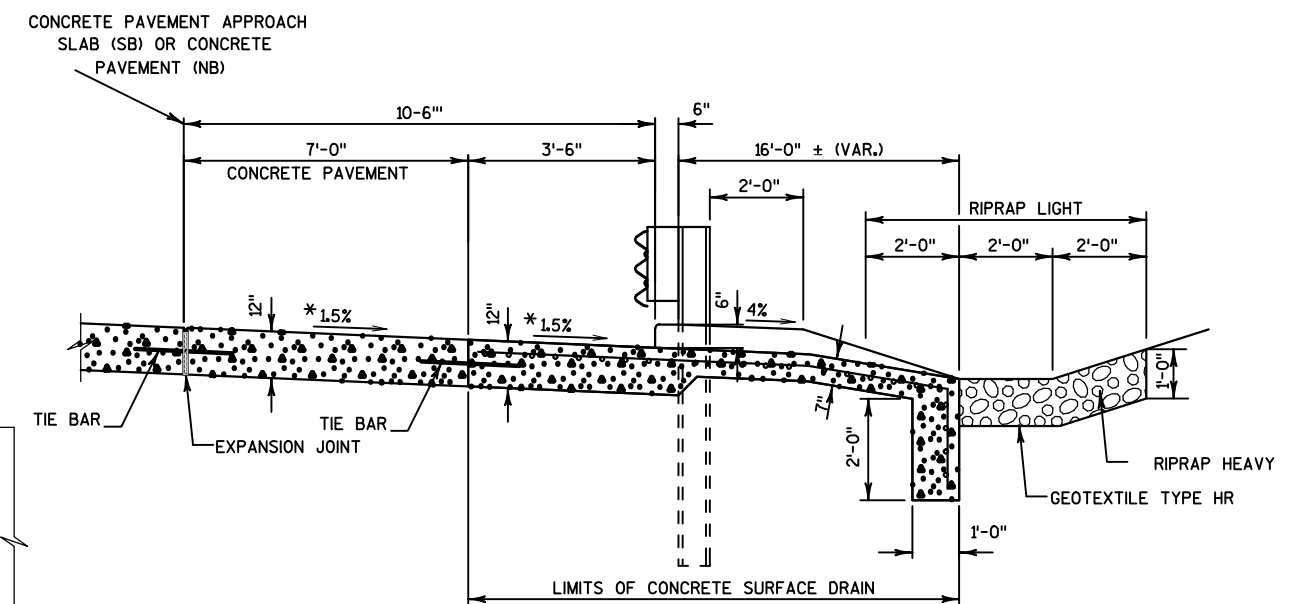
FIELD ENTRANCES, RURAL DRIVEWAYS,
 AND TEE INTERSECTIONS
 (PE, FE & CE)
 STA. 476+38 RT-FE



PLAN VIEW AT CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
STA. 473+48.30 RT & LT



SECTION A-A



SECTION F-F

* MATCH BRIDGE DECK CROSS SLOPE.
DO NOT VARY SLOPE AT FLUME OR
PROVIDE 3" DROP.

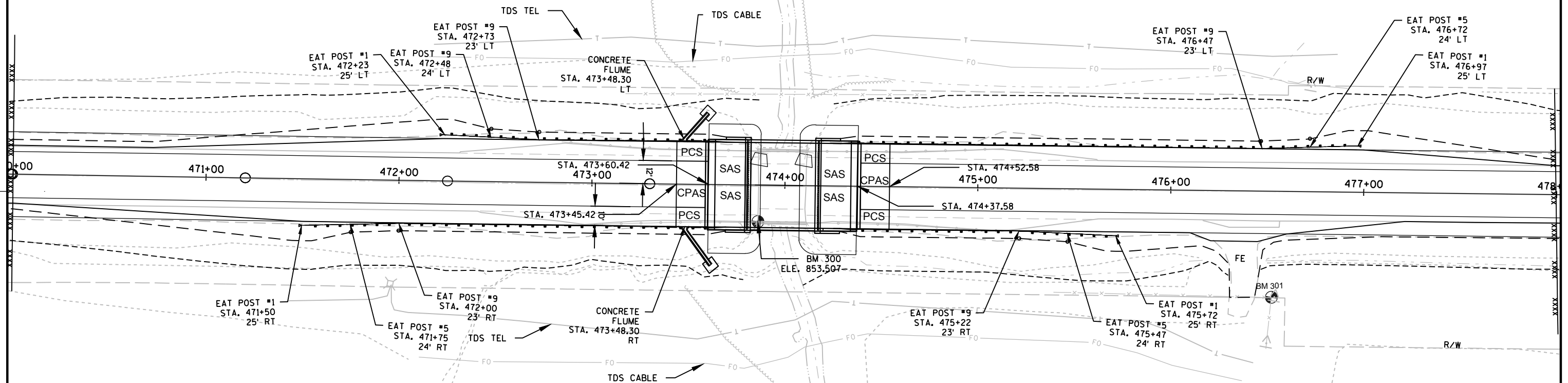
GENERAL NOTES

SEE S.D.D. 8 D 2-6 "CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES" FOR ADDITIONAL NOTES AND DETAILS NOT SHOWN.

INFORMATION SHOWN ON THIS SHEET SUPERSEDES STANDARD DETAIL DRAWING.

** REQUIRED FIELD ADJUSTMENT FOR ANGLE CONCRETE SURFACE DRAINS FLUME

NOTE:
PCS- PAVEMENT CONCRETE SHOULDER
CPAS - CONCRETE PAVEMENT APPROACH SLAB
SAS - STRUCTURAL APPROACH SLAB



SURVEY POINT TABLE

	LOCATION	EASTING	NORTHING	ELEV
BM 300	STH 69, RT	620008.7810	177220.9410	853.5070
BM 301	STH 69, RT	620277.6800	177229.0470	856.0630
BM 302	STH 69, RT	619234.8460	177085.0310	851.2510
RW POST	STH 69, RT	620279.2750	177205.1930	856.3410
RW POST	STH 69, RT	620279.1890	177229.4230	855.9460
RW POST	STH 69, LT	620278.8870	177340.0180	850.6840



M4-8
24" X 12"
M3-3
24" X 12"
M1-6
24" X 24"



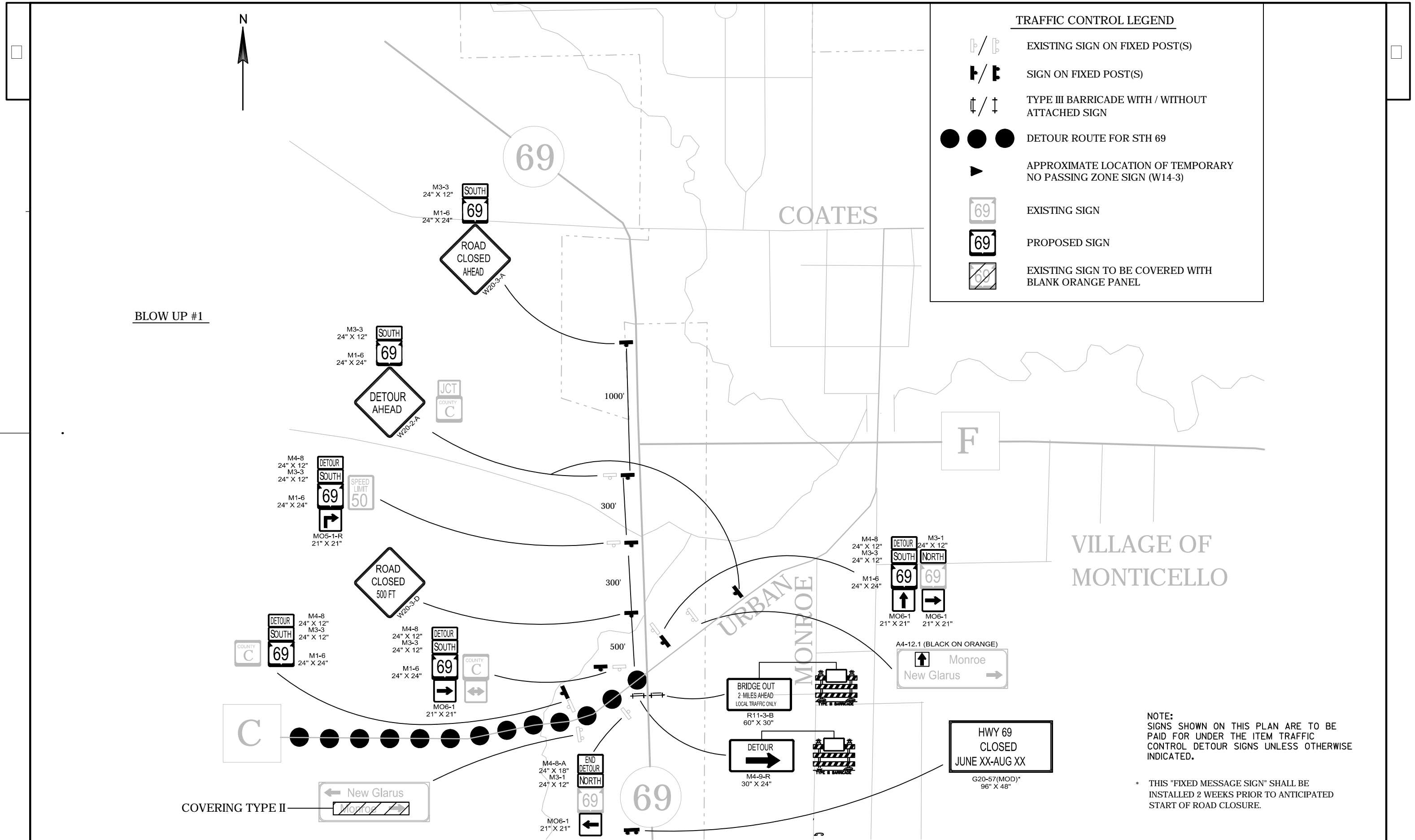
M4-8
24" X 12"
M3-1
24" X 12"
M1-6
24" X 24"

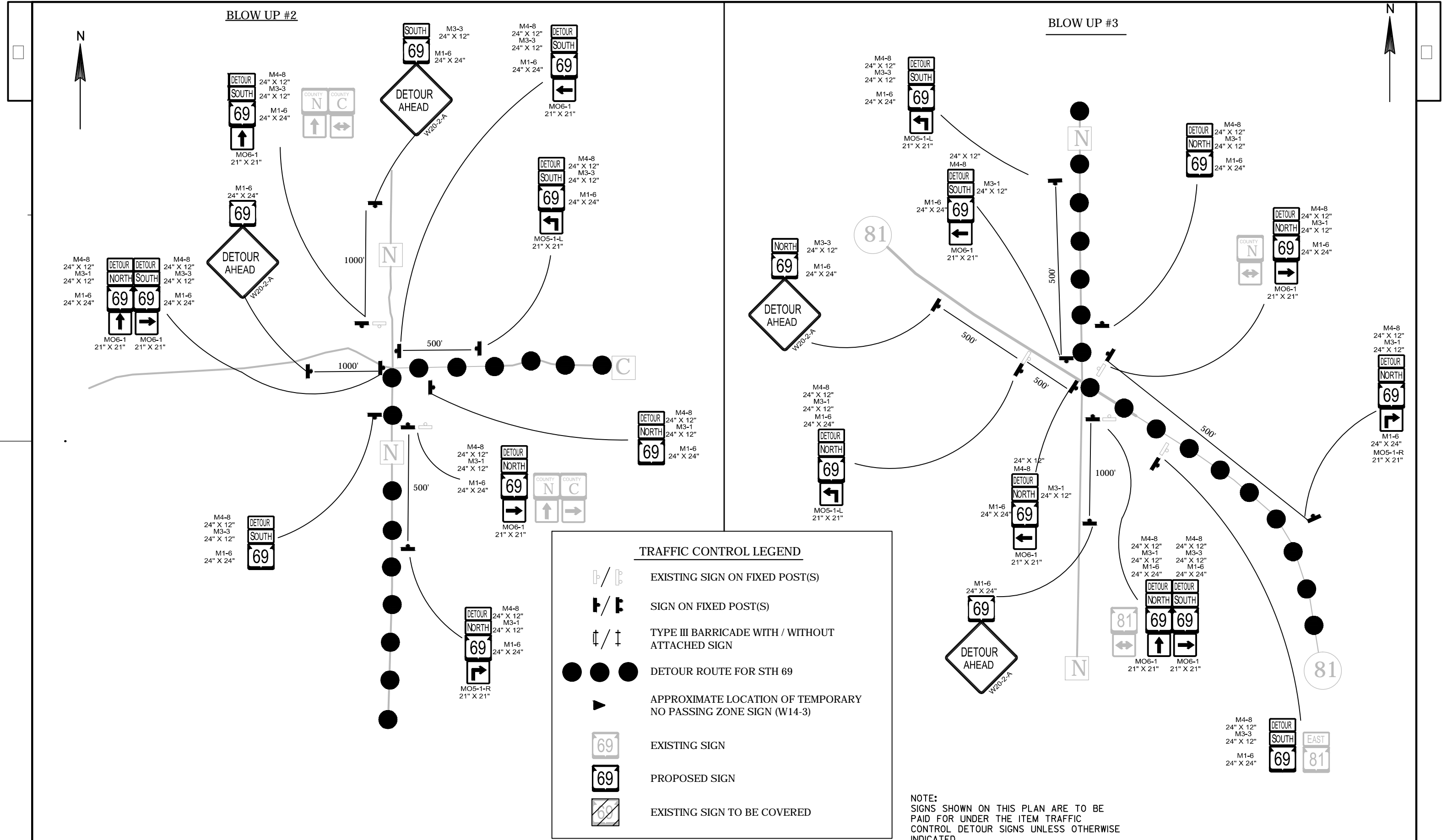


NOTE:
SIGNS SHOWN ON THIS PLAN ARE TO BE
PAID FOR UNDER THE ITEM TRAFFIC
CONTROL DETOUR SIGNS UNLESS OTHERWISE
INDICATED.

TRAFFIC CONTROL LEGEND

- EXISTING SIGN ON FIXED POST(S)
- SIGN ON FIXED POST(S)
- TYPE III BARRICADE WITH / WITHOUT ATTACHED SIGN
- DETOUR ROUTE FOR STH 69
- APPROXIMATE LOCATION OF TEMPORARY NO PASSING ZONE SIGN (W14-3)
- EXISTING SIGN
- PROPOSED SIGN
- EXISTING SIGN TO BE COVERED





TRAFFIC CONTROL LEGEND

- EXISTING SIGN ON FIXED POST(S)
- SIGN ON FIXED POST(S)
- TYPE III BARRICADE WITH / WITHOUT ATTACHED SIGN
- DETOUR ROUTE FOR STH 69
- APPROXIMATE LOCATION OF TEMPORARY NO PASSING ZONE SIGN (W14-3)
- EXISTING SIGN
- PROPOSED SIGN
- EXISTING SIGN TO BE COVERED

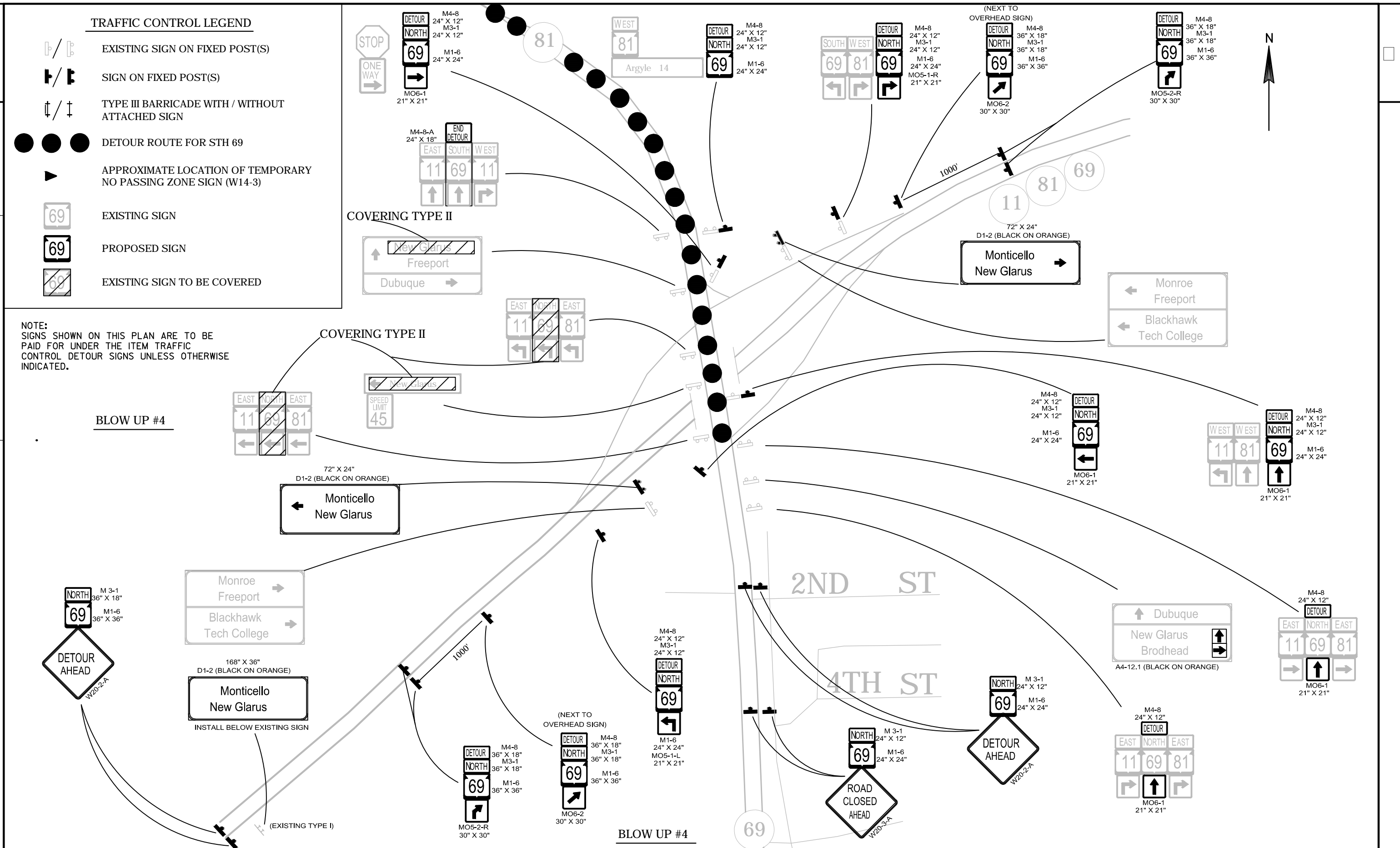
NOTE:
SIGNS SHOWN ON THIS PLAN ARE TO BE PAID FOR UNDER THE ITEM TRAFFIC CONTROL DETOUR SIGNS UNLESS OTHERWISE INDICATED.

BLOW UP #4

COVERING TYPE II

COVERING TYPE II

BLOW UP #4



PROJECT NO:1690-00-82

HWY:STH 69

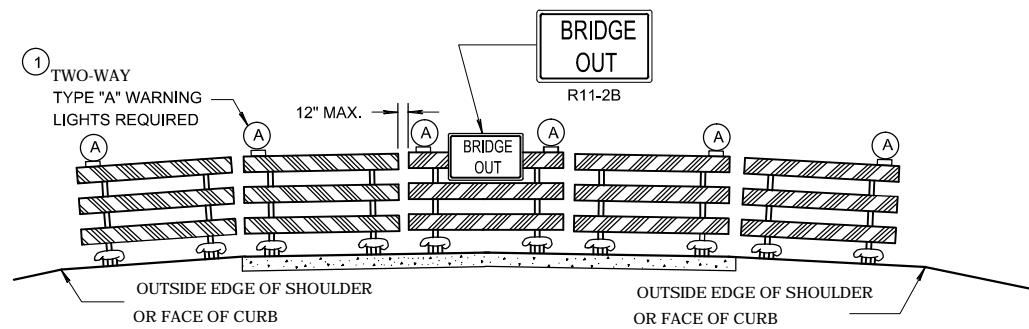
COUNTY:GREEN

DETOUR - BLOW UP #4

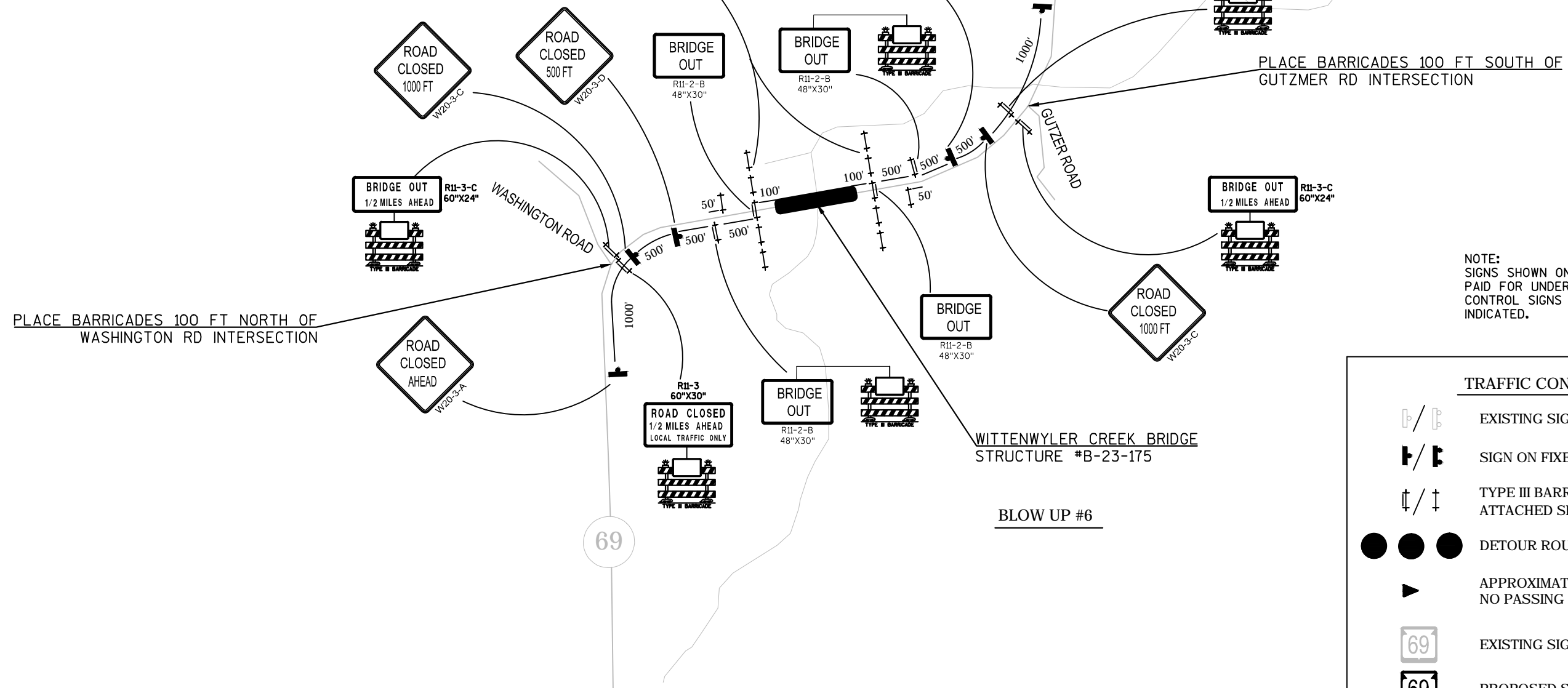
SHEET

E

*SEE S.D.D. 15 C 2-6A, "MAINLINE CLOSURE,
NO POSTED DETOUR" FOR SIGN AND
BARRICADE LAYOUT.



ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



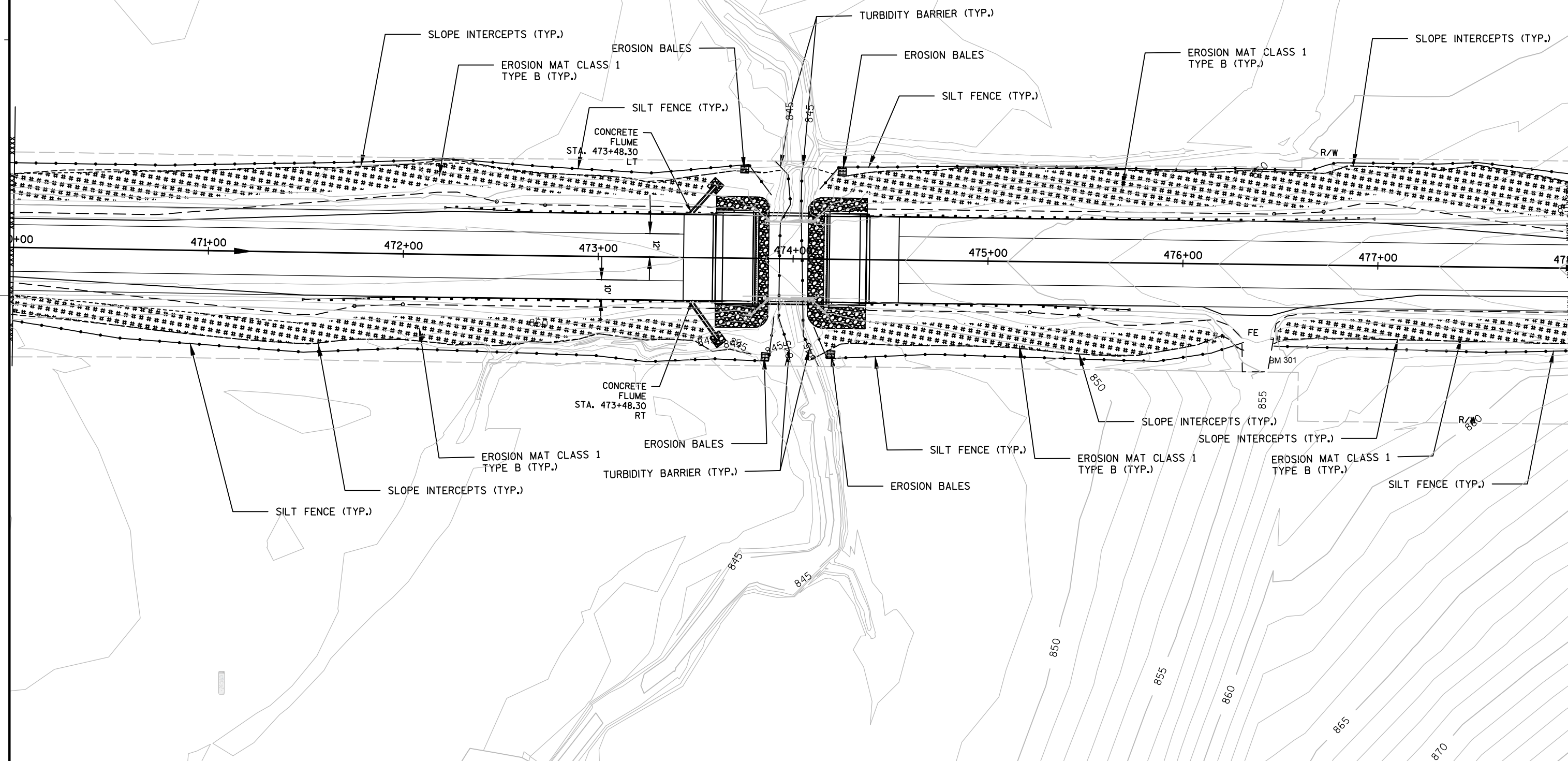
NOTE:
SIGNS SHOWN ON THIS PLAN ARE TO BE
PAID FOR UNDER THE ITEM TRAFFIC
CONTROL SIGNS UNLESS OTHERWISE
INDICATED.

TRAFFIC CONTROL LEGEND

- EXISTING SIGN ON FIXED POST(S)
- SIGN ON FIXED POST(S)
- TYPE III BARRICADE WITH / WITHOUT ATTACHED SIGN
- DETOUR ROUTE FOR STH 69
- APPROXIMATE LOCATION OF TEMPORARY NO PASSING ZONE SIGN (W14-3)
- EXISTING SIGN
- PROPOSED SIGN
- EXISTING SIGN TO BE COVERED

LEGEND

- SILT FENCE
- ***** EROSION MAT CLASS 1, TYPE B
- TURBIDITY BARRIER (TYP.)
- EROSION BALES
- RIPRAP
- - - SLOPE INTERSECTS



Estimate Of Quantities

1690-00-82					
Line	Item	Item Description	Unit	Total	Qty
0002	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 474+00	LS	1.000	1.000
0004	204.0165	Removing Guardrail	LF	390.000	390.000
0006	205.0100	Excavation Common	CY	3,645.000	3,645.000
0008	206.1000	Excavation for Structures Bridges (structure) 01. B-23-0175	LS	1.000	1.000
0010	210.1500	Backfill Structure Type A	TON	146.000	146.000
0012	213.0100	Finishing Roadway (project) 01. 1690-00-82	EACH	1.000	1.000
0014	305.0110	Base Aggregate Dense 3/4-Inch	TON	450.000	450.000
0016	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	3,700.000	3,700.000
0018	312.0110	Select Crushed Material	TON	2,870.000	2,870.000
0020	415.0120	Concrete Pavement 12-Inch	SY	72.000	72.000
0022	415.0410	Concrete Pavement Approach Slab	SY	90.000	90.000
0024	416.1010	Concrete Surface Drains	CY	5.000	5.000
0026	455.0605	Tack Coat	GAL	515.000	515.000
0028	460.2000	Incentive Density HMA Pavement	DOL	1,250.000	1,250.000
0030	460.5224	HMA Pavement 4 LT 58-28 S	TON	1,050.000	1,050.000
0032	502.0100	Concrete Masonry Bridges	CY	333.000	333.000
0034	502.3200	Protective Surface Treatment	SY	378.000	378.000
0036	502.3210	Pigmented Surface Sealer	SY	70.000	70.000
0038	505.0400	Bar Steel Reinforcement HS Structures	LB	5,760.000	5,760.000
0040	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	47,780.000	47,780.000
0042	505.0800.S	Bar Steel Reinforcement HS Stainless Structures	LB	440.000	440.000
0044	516.0500	Rubberized Membrane Waterproofing	SY	24.000	24.000
0046	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	805.000	805.000
0048	606.0300	Riprap Heavy	CY	163.000	163.000
0050	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	174.000	174.000
0052	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0054	614.2300	MGS Guardrail 3	LF	338.000	338.000
0056	614.2500	MGS Thrie Beam Transition	LF	158.000	158.000
0058	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0060	618.0100	Maintenance And Repair of Haul Roads (project) 02. 1690-00-82	EACH	1.000	1.000
0062	619.1000	Mobilization	EACH	1.000	1.000
0064	624.0100	Water	MGAL	54.000	54.000
0066	625.0500	Salvaged Topsoil	SY	3,530.000	3,530.000
0068	628.1104	Erosion Bales	EACH	4.000	4.000
0070	628.1504	Silt Fence	LF	1,720.000	1,720.000
0072	628.1520	Silt Fence Maintenance	LF	1,720.000	1,720.000
0074	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000

Estimate Of Quantities

1690-00-82					
Line	Item	Item Description	Unit	Total	Qty
0076	628.1910	Mobilizations Emergency Erosion Control	EACH	1.000	1.000
0078	628.2004	Erosion Mat Class I Type B	SY	2,320.000	2,320.000
0080	628.6005	Turbidity Barriers	SY	90.000	90.000
0082	629.0210	Fertilizer Type B	CWT	3.000	3.000
0084	630.0130	Seeding Mixture No. 30	LB	100.000	100.000
0086	638.2602	Removing Signs Type II	EACH	2.000	2.000
0088	638.3000	Removing Small Sign Supports	EACH	1.000	1.000
0090	642.5201	Field Office Type C	EACH	1.000	1.000
0092	643.0100	Traffic Control (project) 03. 1690-00-82	EACH	1.000	1.000
0094	643.0420	Traffic Control Barricades Type III	DAY	2,208.000	2,208.000
0096	643.0705	Traffic Control Warning Lights Type A	DAY	3,680.000	3,680.000
0098	643.0900	Traffic Control Signs	DAY	6,072.000	6,072.000
0100	643.0910	Traffic Control Covering Signs Type I	EACH	6.000	6.000
0102	643.0920	Traffic Control Covering Signs Type II	EACH	16.000	16.000
0104	643.1000	Traffic Control Signs Fixed Message	SF	64.000	64.000
0106	643.2000	Traffic Control Detour (project) 04. 1690-00-82	EACH	1.000	1.000
0108	643.3000	Traffic Control Detour Signs	DAY	23,092.000	23,092.000
0110	645.0120	Geotextile Type HR	SY	256.000	256.000
0112	646.0106	Pavement Marking Epoxy 4-Inch	LF	2,600.000	2,600.000
0114	650.4500	Construction Staking Subgrade	LF	692.000	692.000
0116	650.5000	Construction Staking Base	LF	762.000	762.000
0118	650.6500	Construction Staking Structure Layout (structure) 01. B-23-0175	LS	1.000	1.000
0120	650.9910	Construction Staking Supplemental Control (project) 05. 1690-00-82	LS	1.000	1.000
0122	650.9920	Construction Staking Slope Stakes	LF	1,500.000	1,500.000
0124	690.0150	Sawing Asphalt	LF	60.000	60.000
0126	715.0415	Incentive Strength Concrete Pavement	DOL	500.000	500.000
0128	715.0502	Incentive Strength Concrete Structures	DOL	2,000.000	2,000.000
0130	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	250.000	250.000
0132	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	150.000	150.000

EARTHWORK SUMMARY

Division	From/To Station	Location	205. 0100 Common Excavation		Available Material (2)	Reduced EBS in Fill (3)	Unexpanded Fill	Expanded Fill (4)	Mass Ordinate +/- (5)	Waste	Comment:
			Cut (1)	EBS							
	470+00 - 478+00 Undistributed EBS	STH 69	3, 314 -	- 331	3, 314	265	917	1, 146	1, 323	1, 323	
Division 1 Subtotal			3, 314	331	3, 314	265	917	1, 146	1, 323		
Grand Total			3, 314	331	3, 314	265	917	1, 146	1, 323	1, 323	
Total Common Exc			3, 645								

Notes:
(1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205. 0100
(2) Available Material = Cut - Salvaged/Unusable Pavement Material
(3) Reduced EBS in Fill - Excavated EBS material is usable in Fills outside the 1:1 slope. EBS in Fill Reduction factor = 0. 8
(4) Expanded Fill Factor = 1. 25
Depending on selections:

Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced Marsh - Reduced EBS) * Fill Factor

Or Expanded Fill = (Unexpanded Fill - Rock * Rock Factor - Reduced EBS) * Fill Factor

Or Expanded Fill = (Unexpanded Fill - Rock * Rock Factor) * Fill Factor

(5) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Di

AGGREGATES

CATEGORY	STATION	-	STATION	LOCATION	(305. 0110)	(305. 0120)	(312. 0110)	REMARKS
					BASE	BASE	SELECT	
					AGGREGATE	AGGREGATE	CRUSHED	
					DENSE 3/4- INCH (TON)	DENSE 1 1/4- INCH (TON)	MATERIAL (TON)	
0010	470+00	-	473+60. 42	RT & LT	215	1690	1390	
	474+37. 58	-	478+00	RT & LT	230	1720	1480	
	476+38			FE RT	5	-	-	
PROJECT TOTAL:					450	3410	2870	

CONCRETE PAVEMENT

CATEGORY	STATION	-	STATION	LOCATION	(415. 0120)	(415. 0410)	(416. 1010)	(715. 0415)	(715. 0502)	REMARKS
					CONCRETE	CONCRETE	CONCRETE	INCENTIVE STRENGTH	INCENTIVE STRENGTH	
					PAVEMENT	PAVEMENT	SURFACE	CONCRETE	CONCRETE	
					12- INCH (SY)	APPROACH SLAB (SY)	DRAIN (CY)	PAVEMENT (DOL)	STRUCTURES (DOL)	
0010	473+45. 42	-	73+60. 42	CNTR	-	45	-	-	-	BEFORE STRUCTURE
	474+37. 58	-	74+52. 58	CNTR	-	45	-	-	-	AFTER STRUCTURE
	473+45. 42	-	73+60. 42	LT & RT	36	-	-	-	-	BEFORE STRUCTURE
	474+37. 58	-	74+52. 58	LT & RT	36	-	-	-	-	AFTER STRUCTURE
	473+48. 30	-		LT & RT	-	-	5	-	-	CONCRETE SURFACE DRAIN
	470+00	-	478+00	STH 69	-	-	-	500	-	CONCRETE PAVEMENT
0020	470+00	-	478+00	STH 69	-	-	-	-	2000	MASONRY STRUCTURES
PROJECT TOTAL:					72	90	5	500	2000	

ASPHALTIC MATERIALS

				(455. 0605)	(460. 5224)	REMARKS
				TACK	HMA	
				COAT	PAVEMENT	
				(GAL)	4 LT 58- 28 S	
CATEGORY	STATION	-	STATION	LOCATION	(TON)	
0010	470+00	-	473+45. 42	LT & RT	253	520
	474+52. 58	-	478+00	LT & RT	262	530
PROJECT TOTAL:				515	1050	

MGS GUARDRAIL

				(204. 0165)	(614. 2300)	(614. 2500)	(614. 2610)	REMARKS
				REMOVING	MGS	MGS THRIE	MGS	
				GUARDRAIL	GUARDRAIL	BEAM	GUARDRAIL	
				(LF)	3	TRANSITION	TERMI NAL	
CATEGORY	STATION	-	STATION	LOCATION			EAT	
0010	471+48. 5	-	-	RT	-	-	-	1
	472+48. 5	-	-	LT	-	-	-	1
	475+37	-	-	RT	-	-	-	1
	476+99. 5	-	-	LT	-	-	-	1
	473+23. 5	-	473+62. 9	RT	-	39. 4	-	MGS TRANSITION
	473+23. 5	-	473+62. 9	LT	-	39. 4	-	MGS TRANSITION
	474+35. 1	-	474+74. 5	RT	-	39. 4	-	MGS TRANSITION
	474+35. 1	-	474+74. 5	LT	-	39. 4	-	MGS TRANSITION
	471+98. 5	-	473+23. 5	RT	-	125	-	
	472+98. 5	-	473+23. 5	LT	-	25	-	
	474+74. 5	-	474+87	RT	-	12. 5	-	
	474+74. 5	-	476+49. 5	LT	-	175	-	
	472+96	-	473+76	RT	90	-	-	
	472+96	-	473+86	LT	100	-	-	
	474+10	-	475+10	RT	100	-	-	
	474+10	-	475+10	LT	100	-	-	
	PROJECT TOTAL:			390	338	158	4	

LANDSCAPING

CATEGORY	STATION	-	STATION	LOCATION	(625. 0500)	(629. 0210)	(630. 0130)	REMARKS
					SALVAGED TOP SOIL (SY)	FERTILIZER TYPE B (CWT)	SEEDING MIXTURE NO. 30 (LB)	
0010	470+00	-	473+85	RT	780	0. 49	22	
	470+00	-	473+85	LT	680	0. 38	20	
	474+10	-	478+00	RT	650	0. 41	20	
	474+10	-	478+00	LT	920	0. 58	28	
				UNDISTRI BUTED	500	1. 14	10	
PROJECT TOTAL					3530	3	100	

WATER

CATEGORY	TYPE OF WORK	LOCATION	(624. 0100)	REMARKS
			WATER (MGAL)	
0010	ROADWAY	STH 69	54	
PROJECT TOTAL			54	

EROSION CONTROL

CATEGORY	STATION	TO	STATION	LOCATION	(606. 0300)	(628. 1104)	(628. 1504)	(628. 1520)	(628. 1905)	(628. 1910)	(628. 2004)	(628. 6005)	(645. 0120)	REMARKS
					RI PRAP HEAVY (CY)	EROSION BALES (EACH)	SILT FENCE (LF)	SILT FENCE MAINTENANCE (LF)	MOBILIZATION EROSION CONTROL (EACH)	MOBILIZATION EMERGENCY EROSION CONTROL (EACH)	EROSION MAT CLASS 1 TYPE B (SY)	TURBIDITY BARRIER (SY)	GEOTEXTILE TYPE HR (SY)	
0010				STH 69										
	470+00	-	473+85	LT & RT	-	-	850	850	-	-	1130	-	-	
	474+15	-	478+00	LT & RT	-	-	870	870	-	-	1190	-	-	
	473+80	-	-	CREEK, LT	-	-	-	-	-	-	-	45	-	
	474+15	-	-	CREEK, RT	-	-	-	-	-	-	-	45	-	
	473+48. 3	-	-	LT & RT	4	-	-	-	-	-	-	-	8	CONCRETE
				BRIDGE	-	4	-	-	4	1	-	-	-	SURFACE DRAIN
														4- QUADRANTS
														EROSION BALES
PROJECT TOTAL					4	4	1720	1720	4	1	2320	90	8	

TRAFFIC CONTROL

CATEGORY	BLOW UP	(643. 0420)	(643. 0705)	(643. 0900)	NUMBER OF CYCLES	(643. 0910)	NUMBER OF CYCLES	(643. 0920)	(643. 1000)	(643. 3000)	REMARKS
		TRAFFIC CONTROL BARRICADES TYPE III (DAYS)	TRAFFIC CONTROL WARNING LIGHTS TYPE A (DAYS)	TRAFFIC CONTROL SIGNS (EACH)		TRAFFIC CONTROL COVERING SIGNS TYPE I (EACH)		TRAFFIC CONTROL COVERING SIGNS TYPE II (EACH)	TRAFFIC CONTROL SIGNS FIXED MESSAGE (SF)	TRAFFIC CONTROL DETOUR SIGN (DAYS)	
0010	OVERVIEW	-	-	552	-	-	-	-	-	552	
	1	184	368	-	-	-	2	2	32	2852	
	2	-	-	-	-	-	-	-	-	3588	
	3	-	-	-	-	-	-	-	-	3956	
	4	-	-	-	-	-	2	8	-	6992	
	5	368	736	-	2	6	2	6	32	5152	
	6	1656	2576	5520	-	-	-	-	-	-	
PROJECT TOTAL		2208	3680	6072		6		16	64	23092	

PAVEMENT MARKING

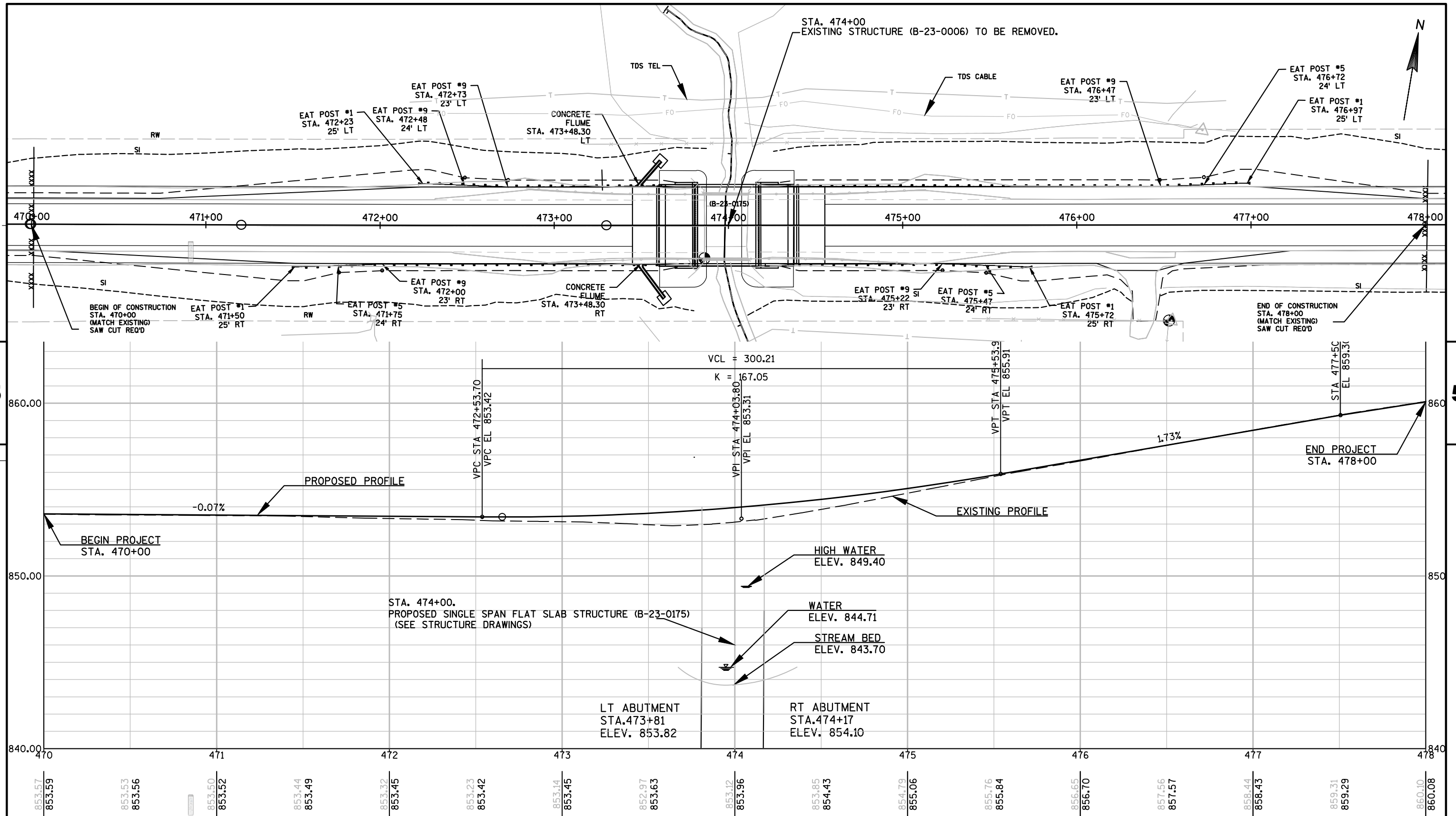
CATEGORY	STATION	TO	STATION	LOCATION	(638. 2602)	(638. 3000)	(646. 0106)		REMARKS
					REMOVING SIGNS TYPE II (EACH)	REMOVING SMALL SMALL SIGN SUPPORTS (EACH)	PAVEMENT MARKING EPOXY 4- INCH (LF)	(LF)	
0010	474+14	-	-	STH 69, LT	2	1			W I I T E N W Y L E R C R E E K
	-	-	-	-	-	-	W H I T E	Y E L L O W	B R I D G E S I G N
	470+00	-	478+00	LT & RT EDGELINE	-	-	1600	-	
	470+00	-	478+00	CENTERLINE	-	-	-	800	S O L I D
				CENTERLINE	-	-	-	200	G A P
PROJECT TOTAL					2	1	1600	1000	
							2600		

CONSTRUCTION STAKING

CATEGORY	STATION	TO	STATION	LOCATION	(650. 4500)	(650. 5000)	(650. 6500)	(650. 9910)	(650. 9920)	REMARKS
					CONSTRUCTION STAKING SUBGRADE (LF)	CONSTRUCTION STAKING BASE (LF)	CONSTRUCTION STAKING STRUCTURE LAYOUT (EACH)	CONSTRUCTION STAKING SUPPLIMENTAL CONTROL PROJECT (LS)	CONSTRUCTION STAKING SLOPE STAKES (LF)	
0010				STH 69	-	-	1	1	-	
	470+00	-	473+45	LT & RT	345	345	-	-	750	R O A D W A Y
	474+53	-	478+00	LT & RT	347	347	-	-	750	R O A D W A Y
	473+46	-	473+81	CENTER	-	35	-	-	-	C O N C R E T E
	474+18	-	474+53	CENTER	-	35	-	-	-	P A V E M E N T R E F L I N E
PROJECT TOTAL					692	762	1	1	1500	

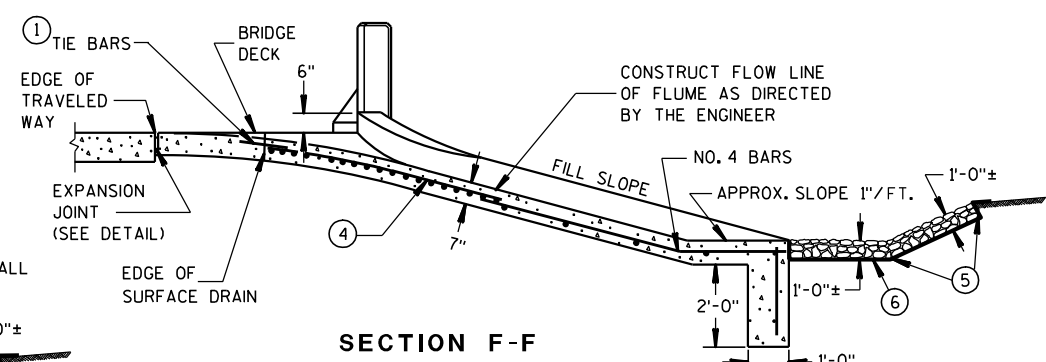
SAWING ASPHALT

					(690. 0150)	
					SAWING	
					ASPHALT	
CATEGORY	STATION	TO	STATION	LOCATION	(LF)	REMARKS
STH 69						
0010	470+00		-	-	30	EAST OF BRIDGE
	478+00		-	-	30	WEST OF BRIDGE
PROJECT TOTAL					60	

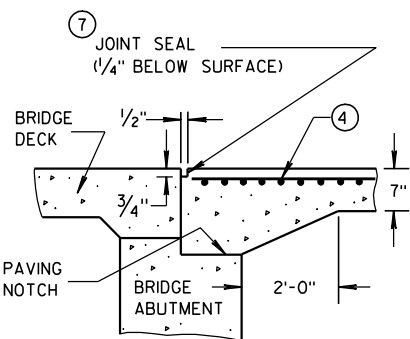


Standard Detail Drawing List

08D02-06	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
13A03-06	CONCRETE PAVEMENT SHOULDERS
13B02-08A	CONCRETE PAVEMENT APPROACH SLAB
13B02-08B	STRUCTURAL APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB
13C01-18	CONCRETE PAVEMENT LONGI TUDI NAL JOINTS AND TIES
13C18-05A	CONCRETE PAVEMENT JOINTING
13C18-05B	CONCRETE PAVEMENT STEEL REINFORCEMENT
13C18-05C	CONCRETE PAVEMENT JOINT TYPES
14B42-04A	MIDWEST GUARDRAI L SYSTEM (MGS) GUARDRAI L
14B42-04B	MIDWEST GUARDRAI L SYSTEM (MGS) GUARDRAI L
14B42-04C	MIDWEST GUARDRAI L SYSTEM (MGS) GUARDRAI L
14B43-03A	MIDWEST GUARDRAI L SYSTEM LONG SPAN MGS (L)
14B43-03B	MIDWEST GUARDRAI L SYSTEM LONG SPAN MGS (L)
14B43-03C	MIDWEST GUARDRAI L SYSTEM LONG SPAN MGS (L)
14B44-02A	MIDWEST GUARDRAI L SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAI L SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAI L SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-04A	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04B	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04C	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04D	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04E	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04F	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04G	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04H	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04I	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04J	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04K	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
14B45-04L	MIDWEST GUARDRAI L SYSTEM THRI E BEAM TRANSI TI ON (MGS)
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C03-03	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C06-08	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-17A	LONGI TUDI NAL MARKI NG (MAI NLI NE)

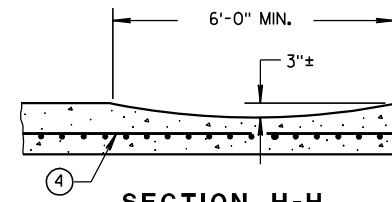


SECTION F-F

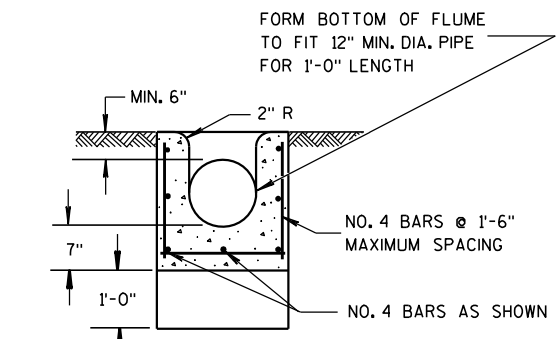


EXPANSION JOINT DETAIL

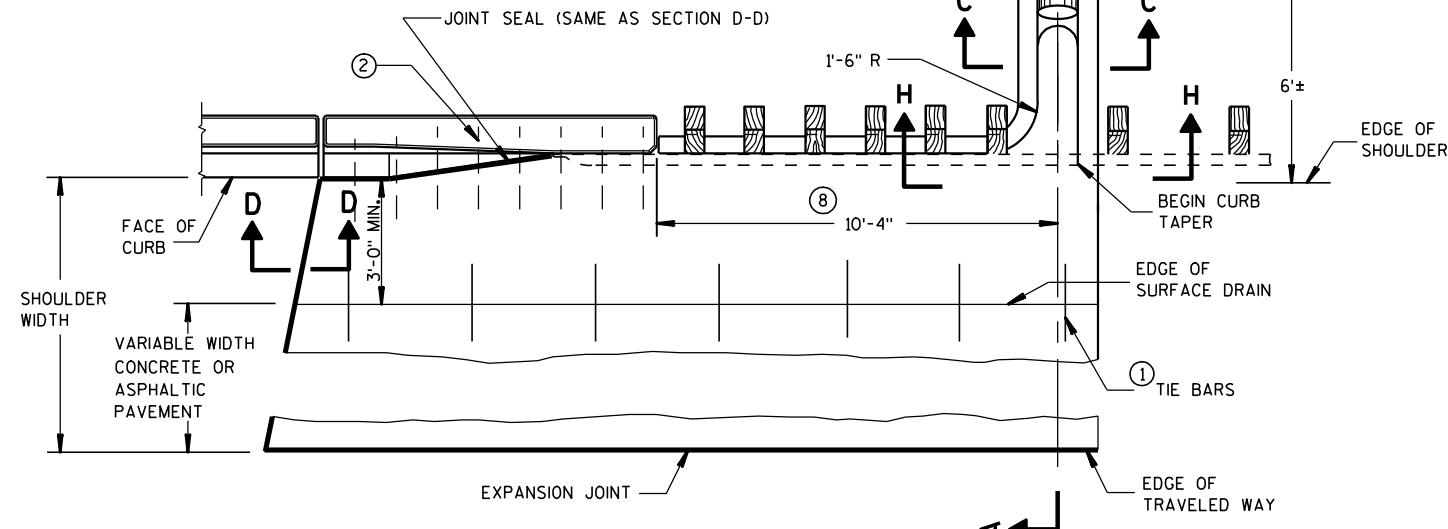
SECTION H-H



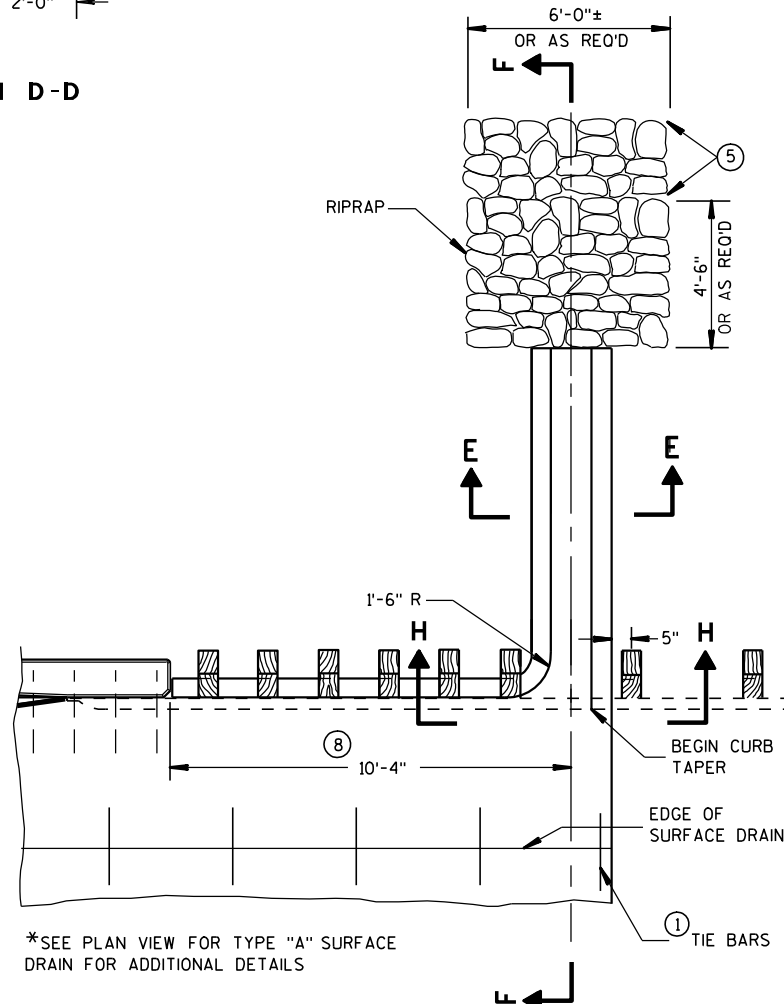
SECTION D-D



SECTION C-C



PLAN VIEW
SURFACE DRAIN WITH PIPE
TYPE "A"



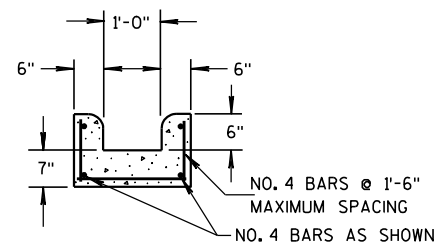
*** PARTIAL PLAN VIEW
SURFACE DRAIN WITHOUT PIPE
TYPE "B"**

GENERAL NOTES

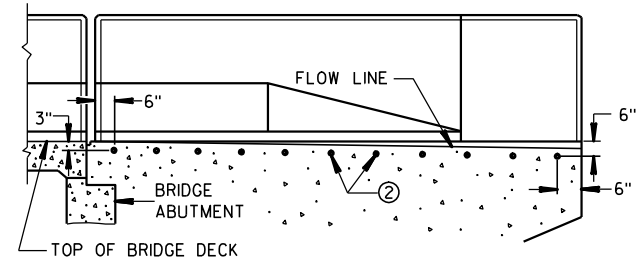
DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR
UNLESS OTHERWISE SHOWN OR NOTED.

- ① NO. 4 X 2'-0" TIE BARS SPACED AT 3'-0" CENTERS TO BE USED ONLY WHEN ADJACENT TO P.C. CONCRETE.
- ② NO. 4 X 2'-0" TIE BARS SPACED AT 12" CENTERS TO BE PLACED BY BRIDGE CONTRACTOR, OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ PIPE UNDERDRAIN MAY BE ANY OF THE MATERIALS LISTED IN SECTION 612.2 OF THE STANDARD SPECIFICATIONS EXCEPT DRAIN TILE.
- ④ MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- ⑤ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH IS REQUIRED.
- ⑥ GEOTEXTILE FABRIC, TYPE 'R'
- ⑦ HOT POURED SEALANT UNLESS OTHERWISE SPECIFIED.
- ⑧ THIS DIMENSION MAY VARY DEPENDING ON THE SPACING OF POSTS FOR THE STEEL PLATE BEAM GUARD. THE TYPICAL LOCATION FOR THE SURFACE DRAIN IS WHERE THE POST SPACING WIDENS TO 3'-1/2".



SECTION E-E



LOCATION OF TIE BARS IN WINGWALL

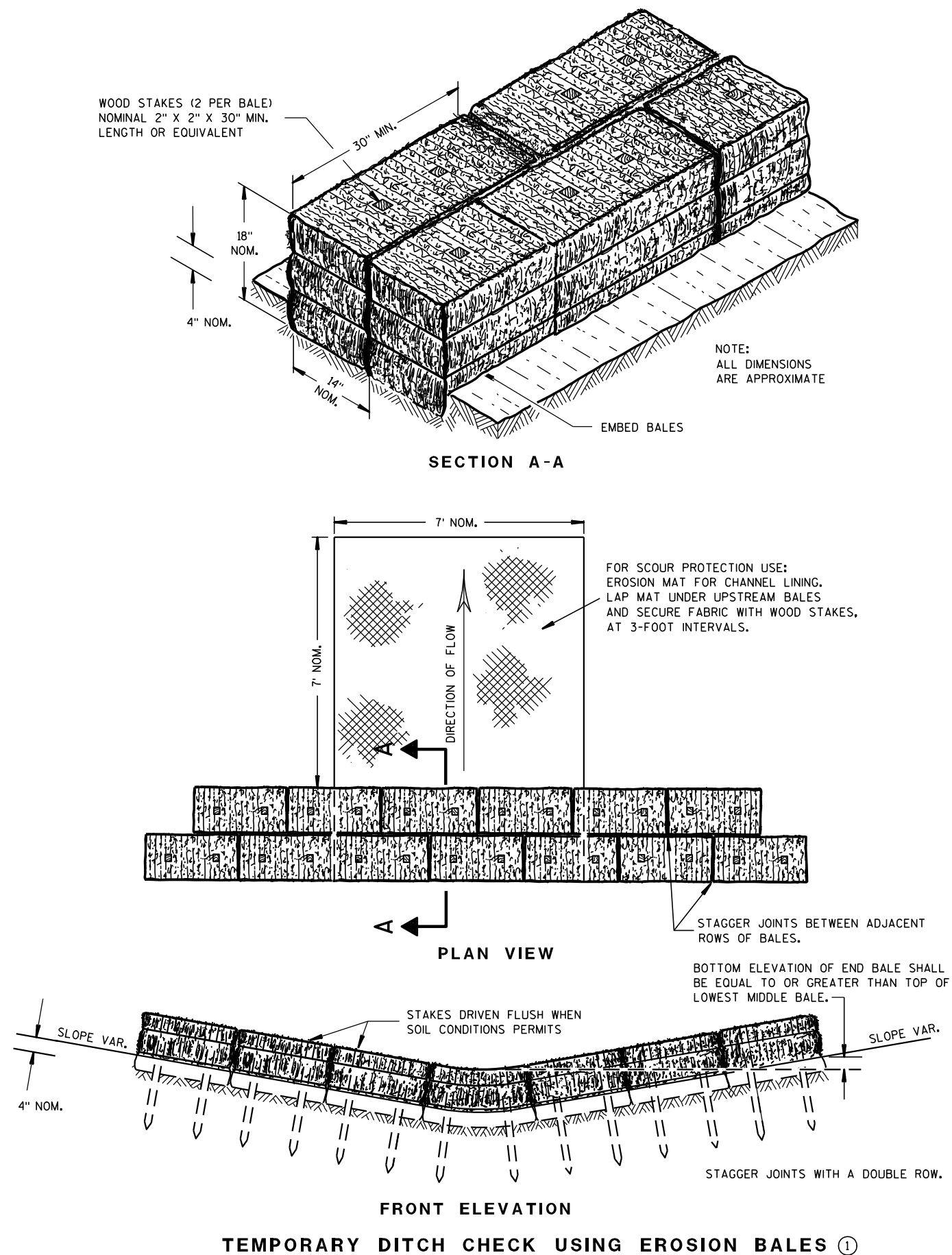
CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

9/4/08	/S/ Jerry H. Zogg
DATE	ROADWAY STANDARDS DEVELOPMENT ENGINEER

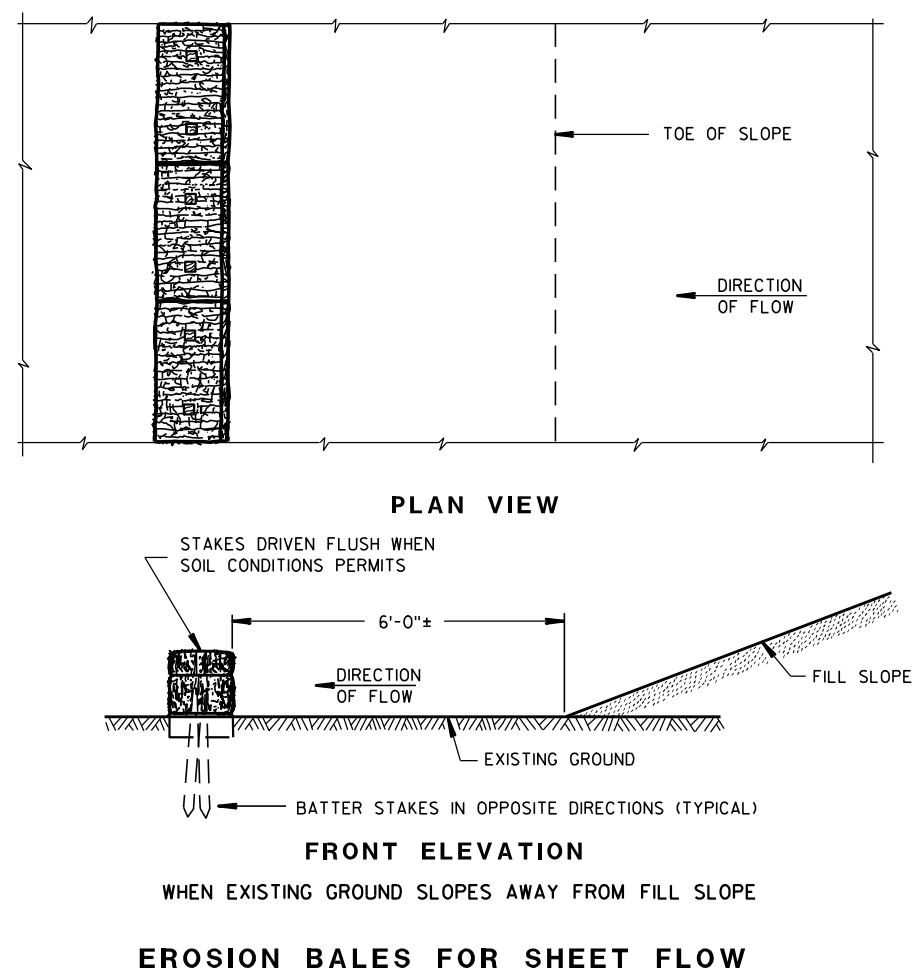
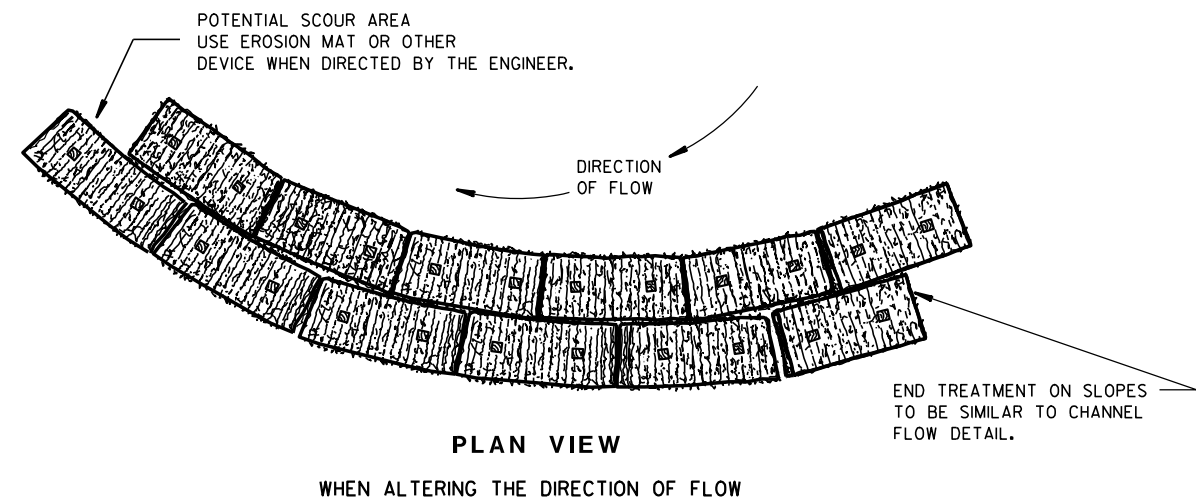
FHWA



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

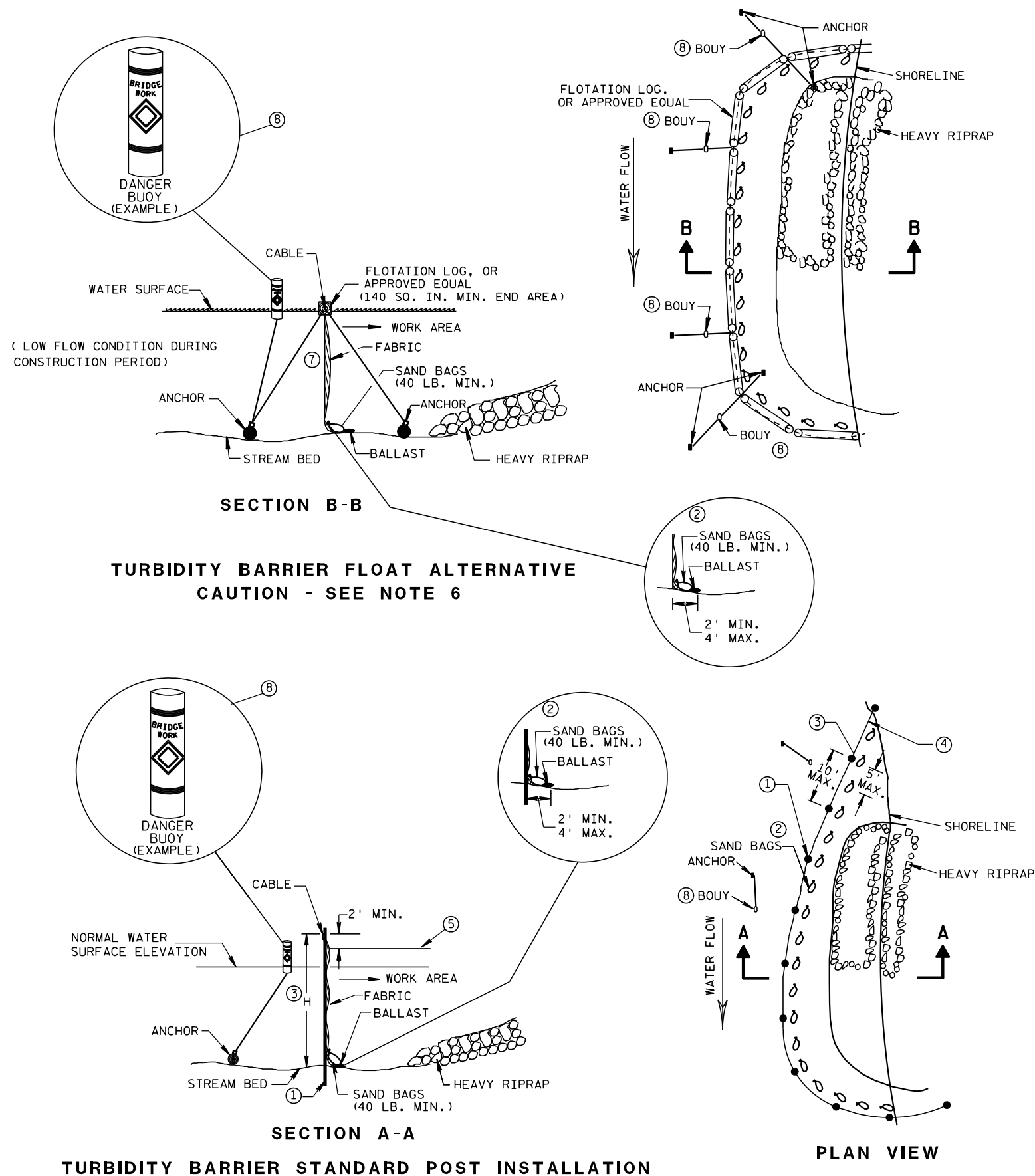
FHWA



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<p style="text-align: center;">SILT FENCE</p>	
<p style="text-align: center;">STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED</p> <p><u>4-29-05</u></p> <p><u>DATE</u></p>	<p><u>/S/ Beth Canestra</u></p> <p>CHIEF ROADWAY DEVELOPMENT ENGINEER</p>

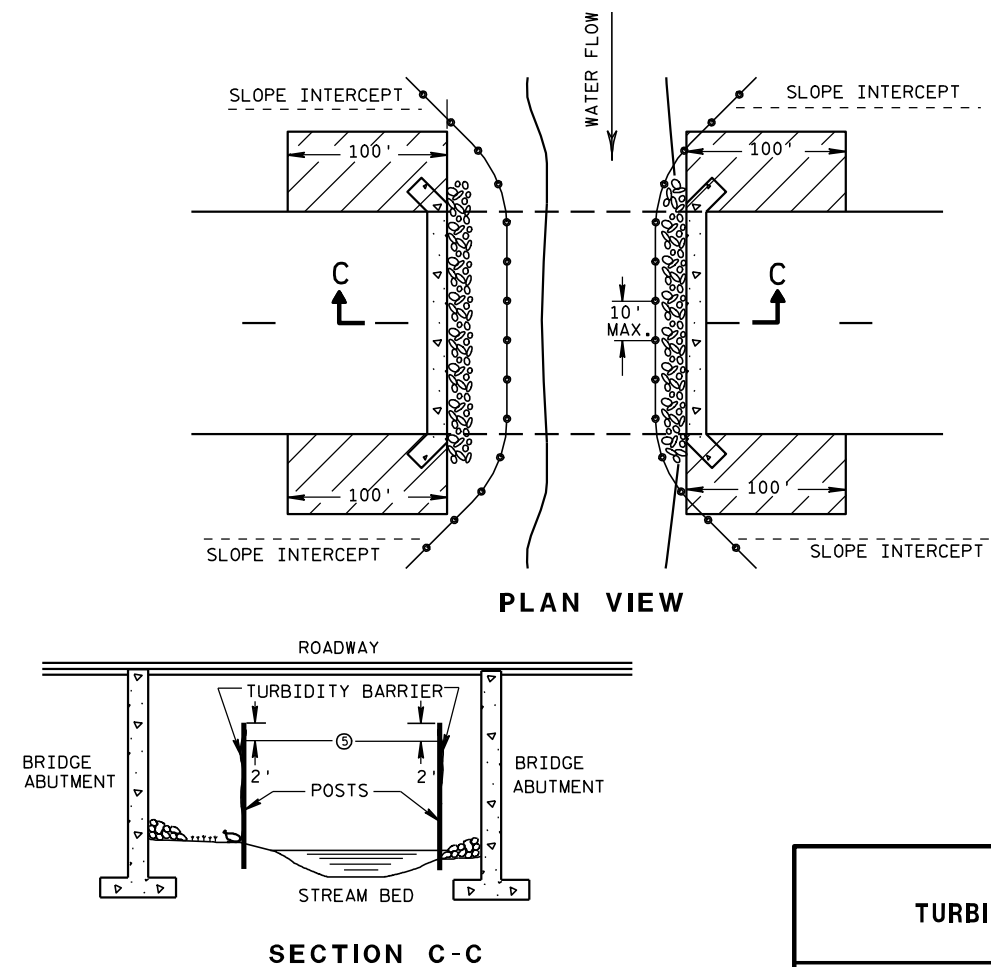


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

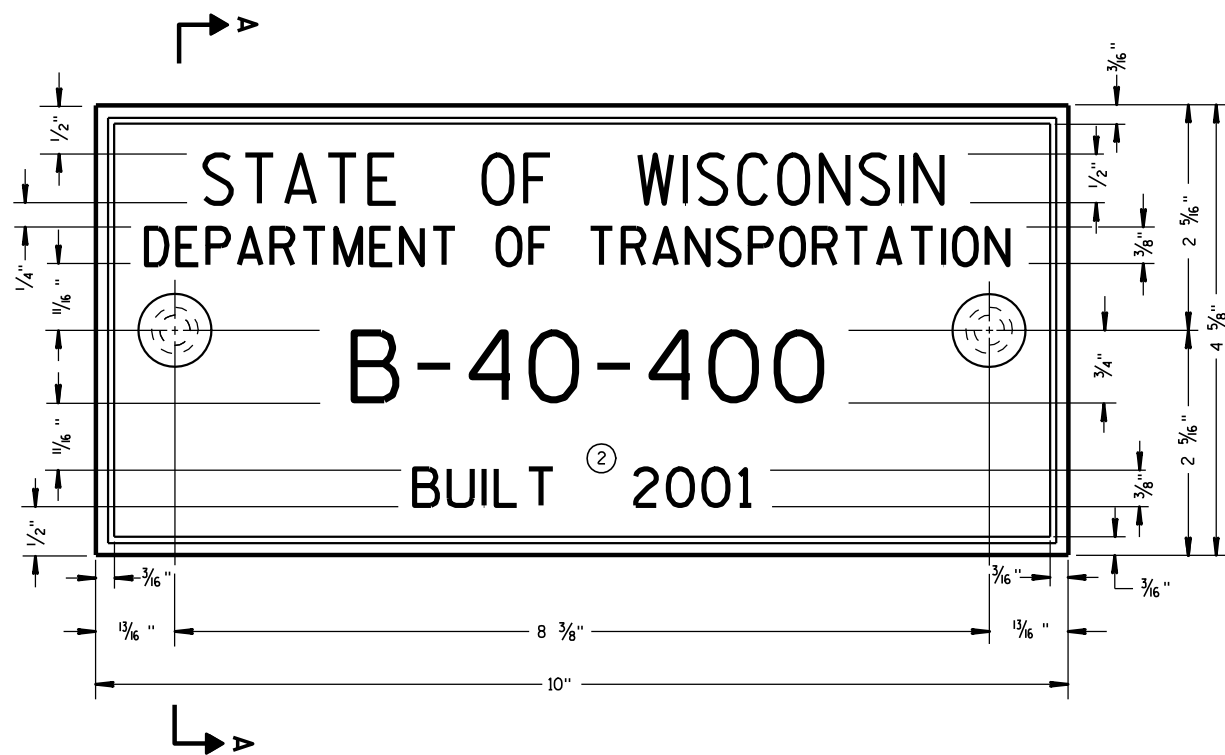
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

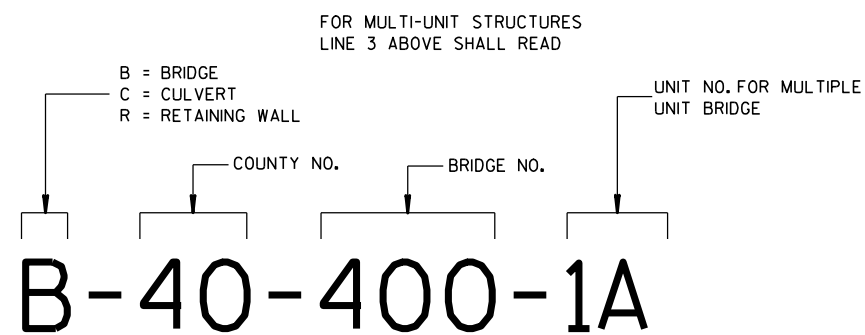
6/04/02
DATE

FWHA

/S/ Beth Connestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



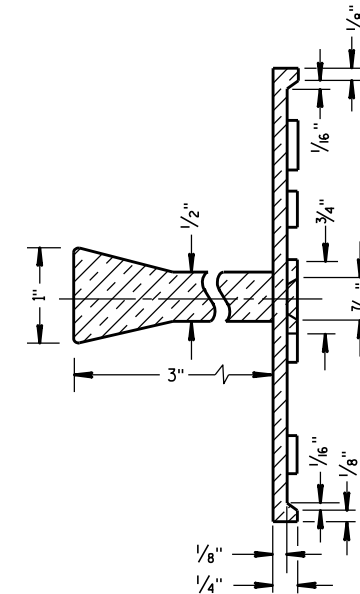
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

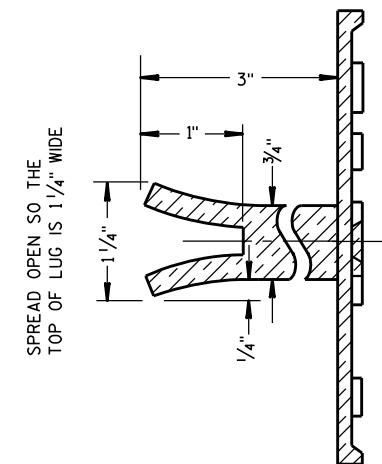
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

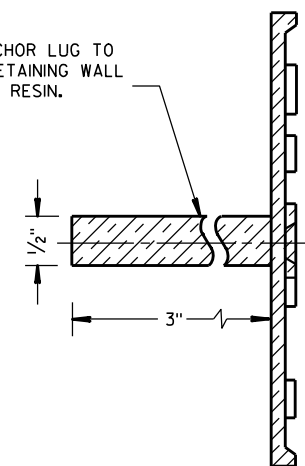


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

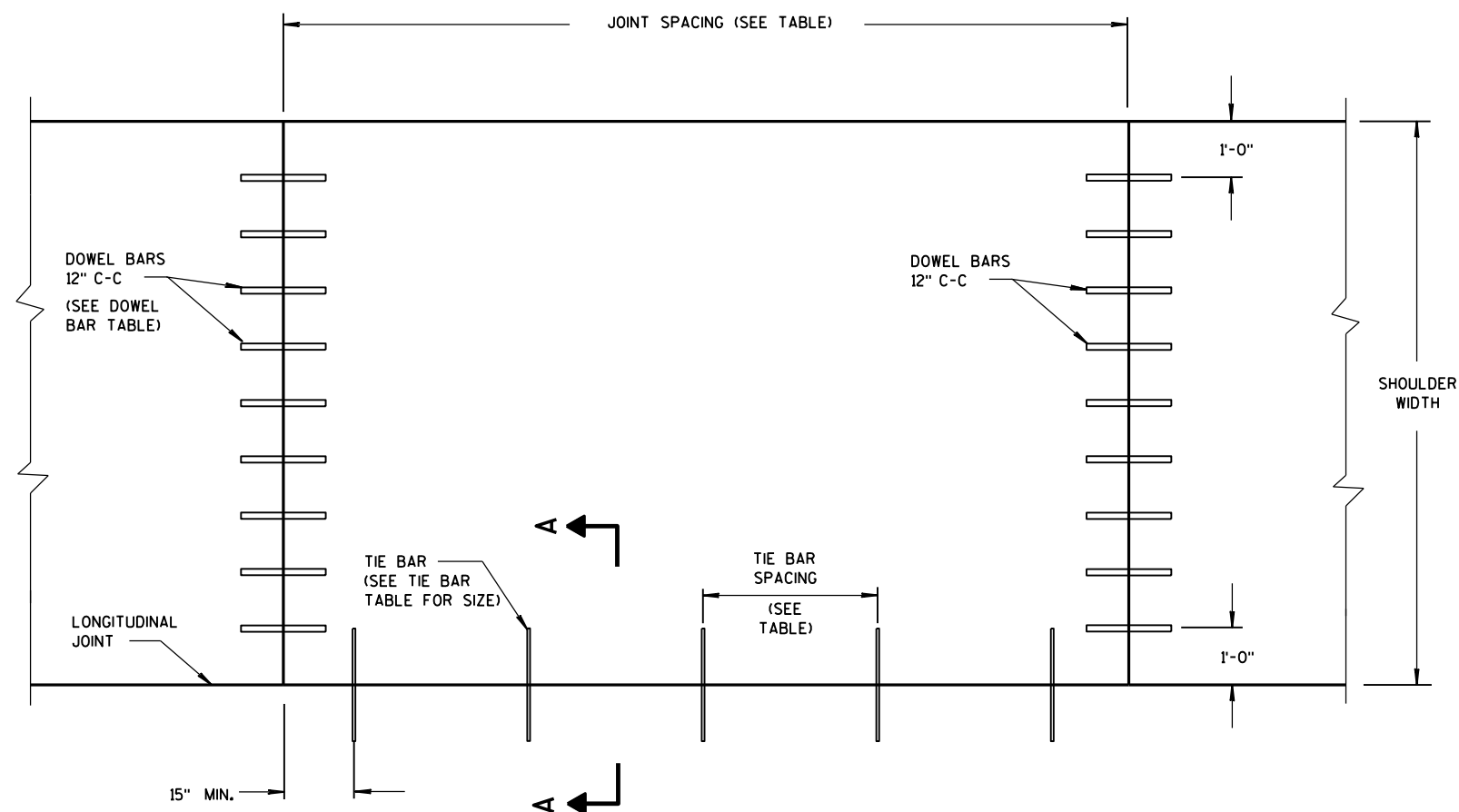
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



PLAN VIEW
CONCRETE PAVEMENT SHOULDER

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g., AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

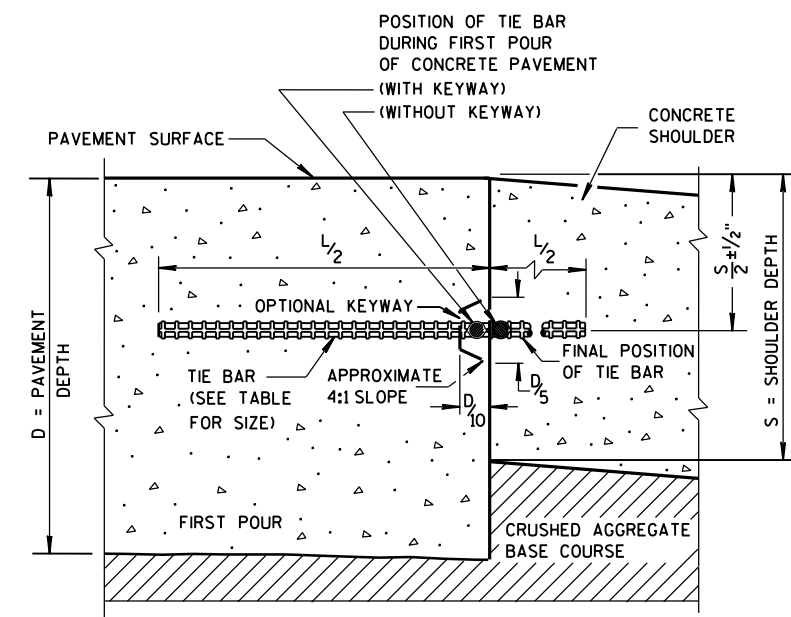
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRANSVERSE JOINT DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

FINISH THE SHOULDER PAVEMENT CONFORMING TO SUBSECTION 415.3.8 OF THE STANDARD SPECIFICATIONS.

TIE BARS SHALL CONFORM TO SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.



SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT

PAVEMENT DEPTH, DOWEL BAR SIZE
AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER***	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

*** FOR DOWELED CONCRETE SHOULDERS WITH TRAPEZOIDAL CROSS SECTIONS, CHOSE THE APPROPRIATE DOWEL BAR DIAMETER BASED ON THE SMALLER PAVEMENT DEPTH (LIKELY THE OUTSIDE EDGE OF THE SHOULDER). IF USING BASKETS, USE BASKETS FOR THE AVERAGE THICKNESS OF THE CROSS SECTION.

CONCRETE PAVEMENT SHOULDERS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

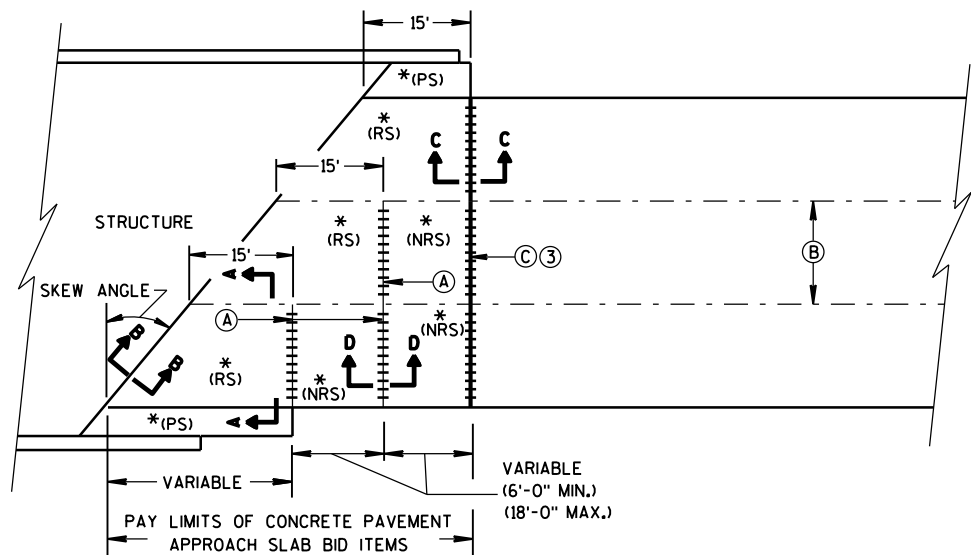
June, 2015

DATE

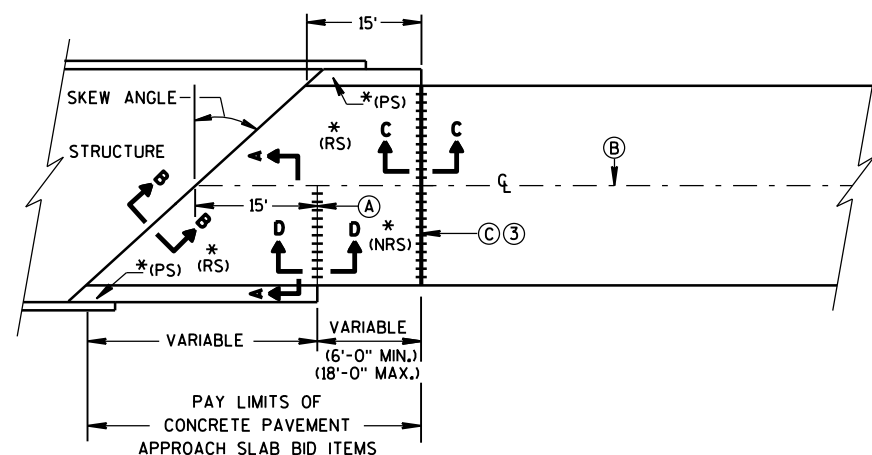
FHWA

/S/ Peter Kemp, P.E.

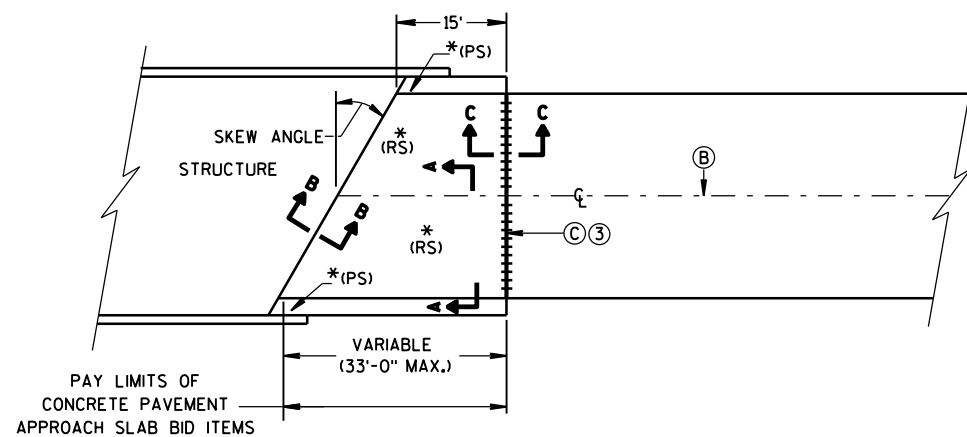
PAVEMENT SUPERVISOR



**SKewed APPROACH
(PAVEMENT MORE THAN 2 LANES)**



**SKews > 20°
(PAVEMENT WIDTH ≤ 30')**

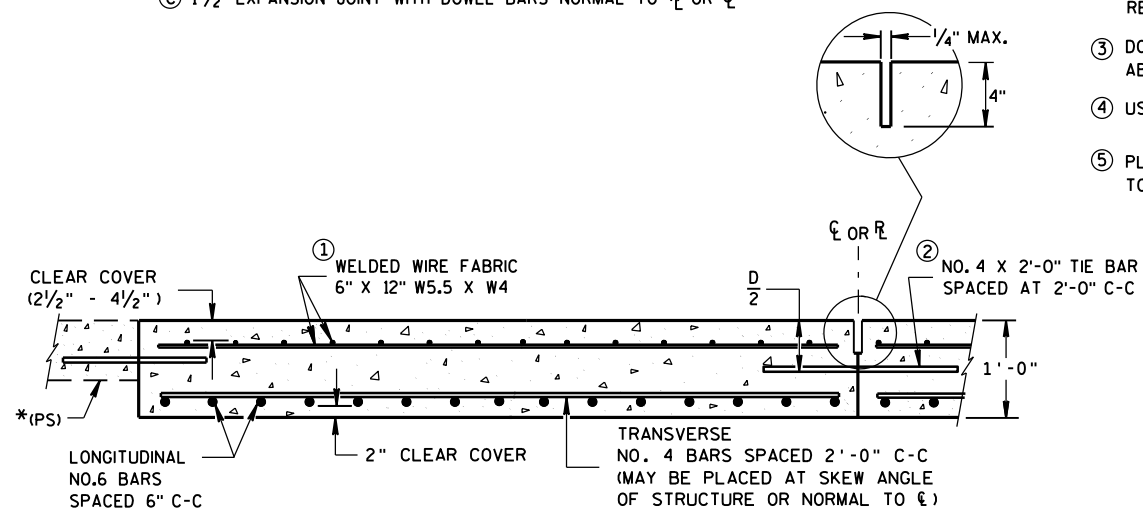


**SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')
APPROACH SLAB AND ADJACENT PAVEMENT**

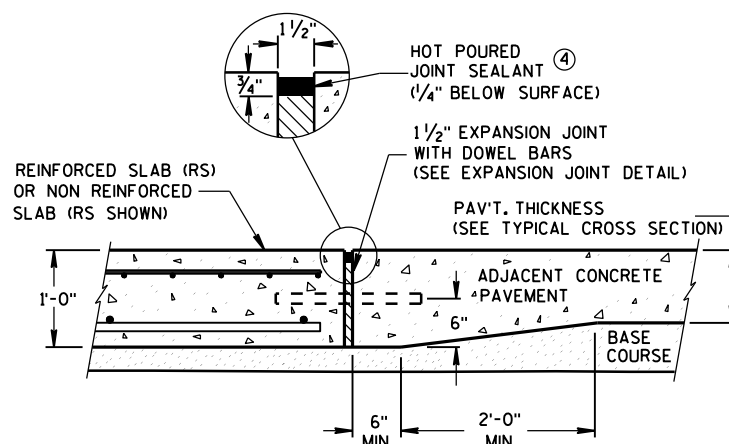
* (RS) = REINFORCED CONCRETE SLAB
* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
(SEE DETAILS ELSEWHERE IN THE PLAN)
* (NRS) = NON-REINFORCED CONCRETE SLAB

*** STANDARD DOWEL BAR DIAMETER
(SEE SDD 13C11, & SDD 13C13)

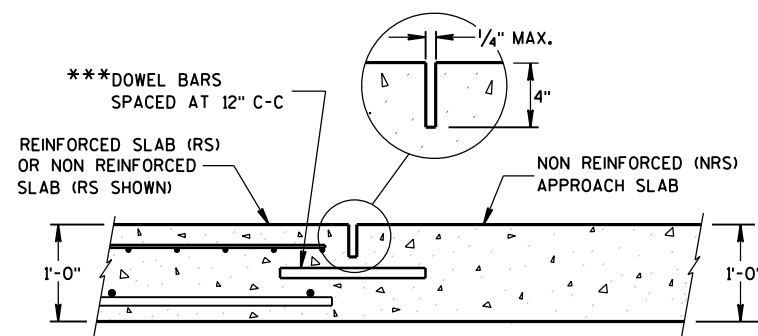
- (A) STANDARD CONTRACTION JOINT NORMAL TO ℓ OR ℓ_c
(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO ℓ OR ℓ_c



**SECTION A-A
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**



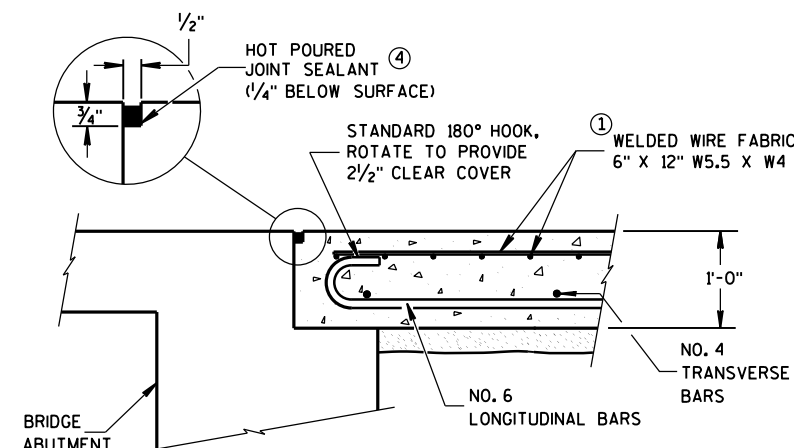
**SECTION D-D
CONTRACTION JOINT**

GENERAL NOTES

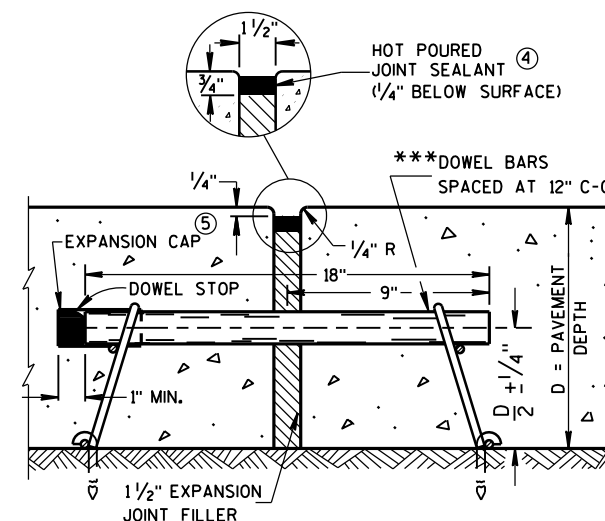
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B
BEND DETAIL
BOTTOM REINFORCEMENT**

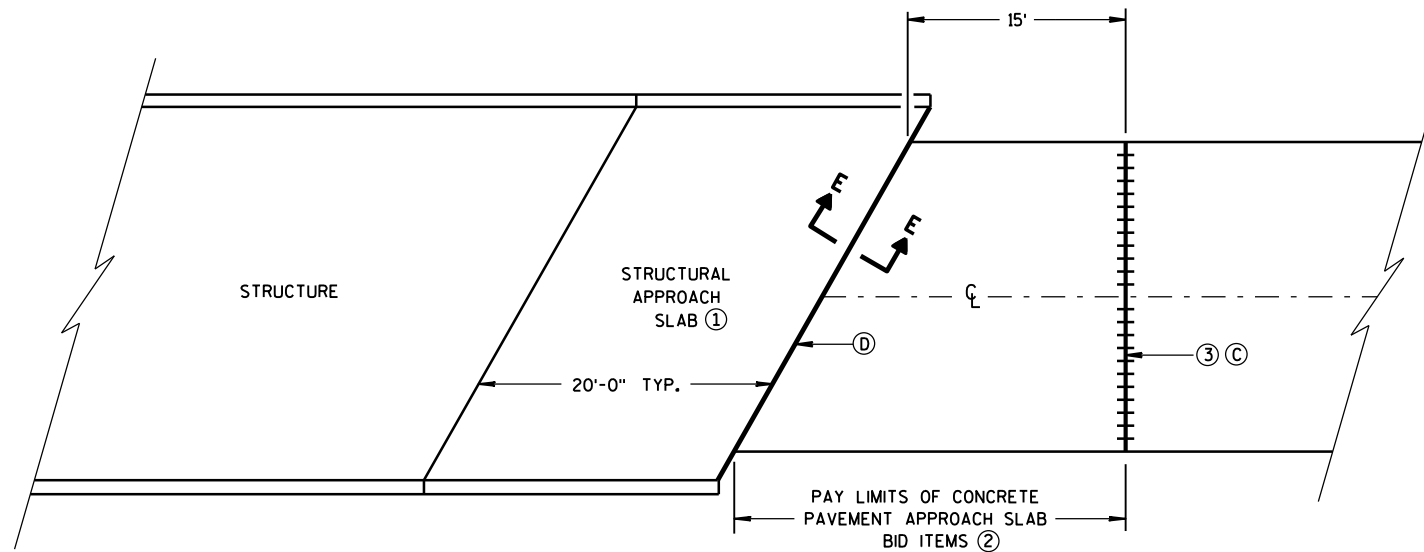


EXPANSION JOINT DETAIL

**CONCRETE PAVEMENT
APPROACH SLAB**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA

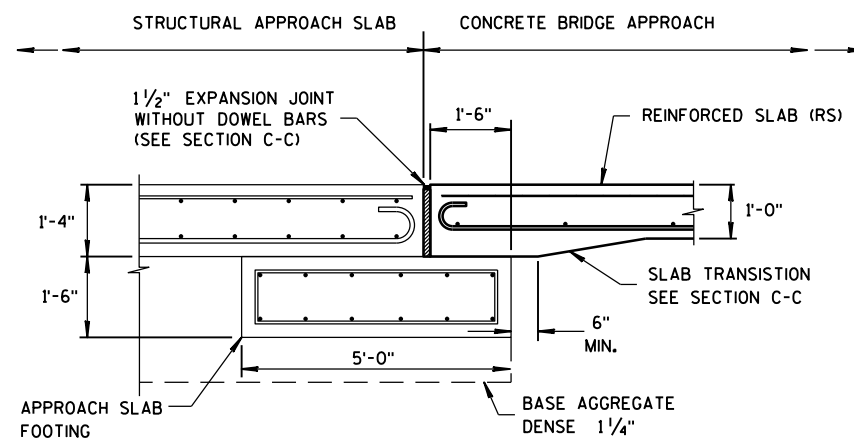
**BRIDGE APPROACHES****GENERAL NOTES**

ALL PROJECTS THAT INVOLVE A STRUCTURAL APPROACH SLAB WILL ALSO HAVE A CONCRETE PAVEMENT APPROACH SLAB.

- ① SEE BRIDGE PLAN.
- ② CONFORM TO SHEET 13 B 2(A) FOR CONCRETE PAVEMENT APPROACH SLAB DETAILS.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.

③ 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO R_L OR C_L

④ 1½" EXPANSION JOINT (NO DOWELS)

**SECTION E-E****FOOTING DETAIL**

STRUCTURAL APPROACH SLAB TO CONCRETE BRIDGE APPROACH

**STRUCTURAL APPROACH SLAB
AND CONCRETE PAVEMENT
APPROACH SLAB**

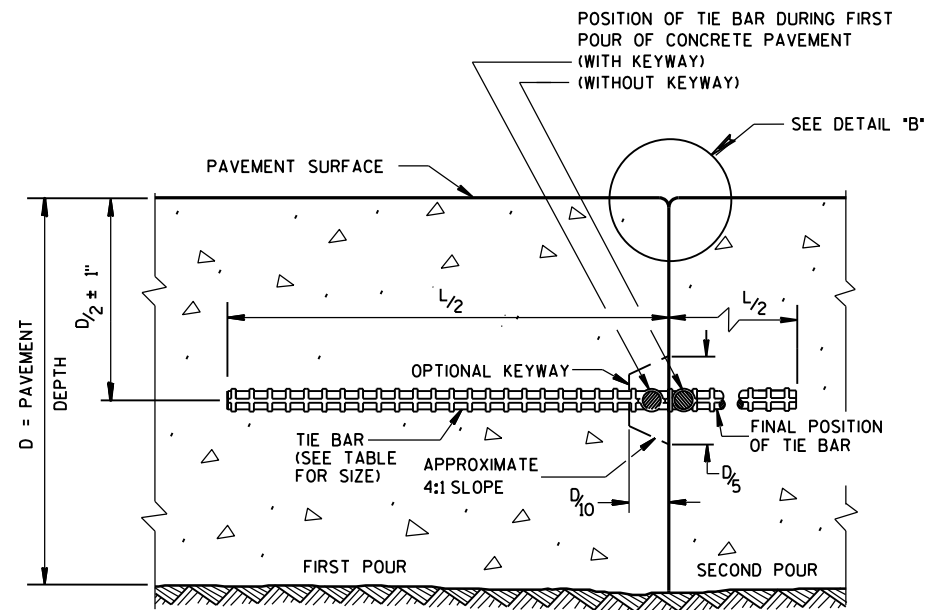
**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

APPROVED

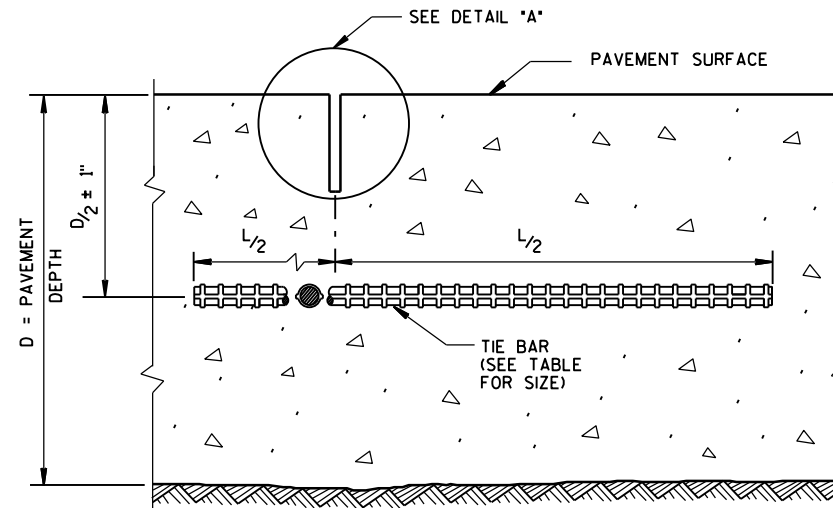
June, 2015
DATE

FHWA

/S/ Peter Kemp, P.E.
PAVEMENT SUPERVISOR



CONSTRUCTION JOINT

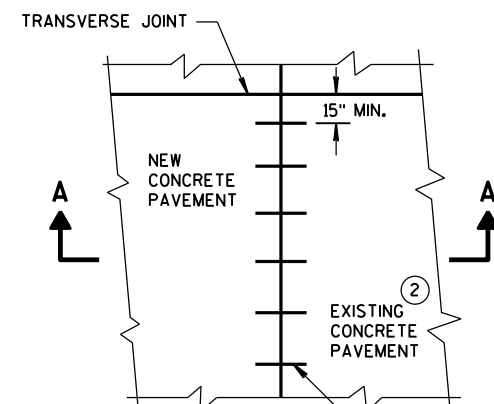


SAWED JOINT

GENERAL NOTES

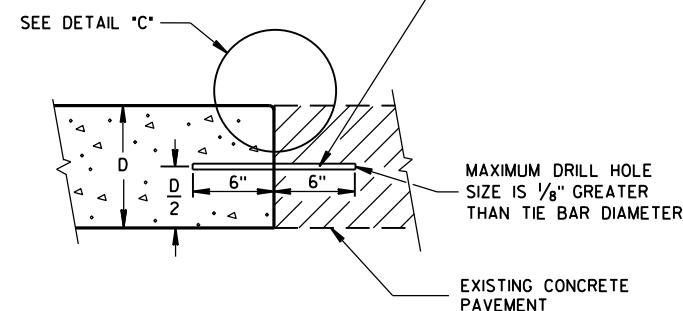
- DO NOT SEAL OR FILL LONGITUDINAL JOINTS.
- CREATE A LONGITUDINAL JOINT FOR PAVEMENT WIDTHS GREATER THAN 15 FEET.
- CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

- ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.
- PAVEMENT THAT WAS IN PLACE PRIOR TO THE CONTRACT.

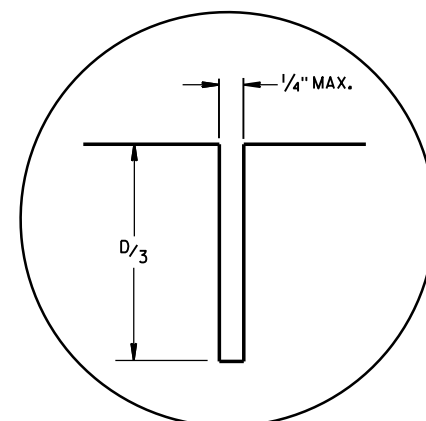


PLAN VIEW

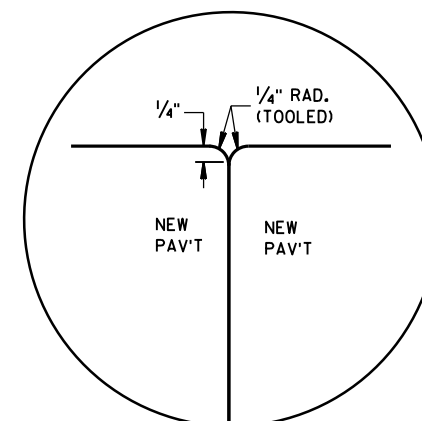
NO. 6 TIE BARS SPACED 30" C-C, INSTALLED PERPENDICULAR TO THE LONGITUDINAL JOINT. ①



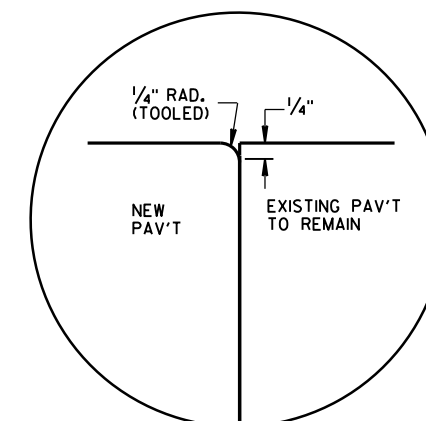
SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT
TIE BARS ANCHORED
INTO EXISTING PAVEMENT



DETAIL "A"



DETAIL "B"



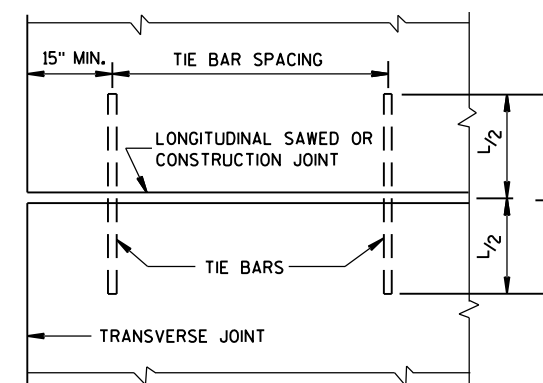
DETAIL "C"

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

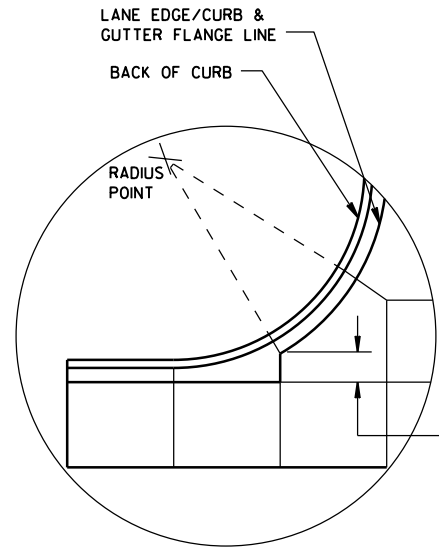


PLAN VIEW
SHOWING LOCATION OF TIE BARS

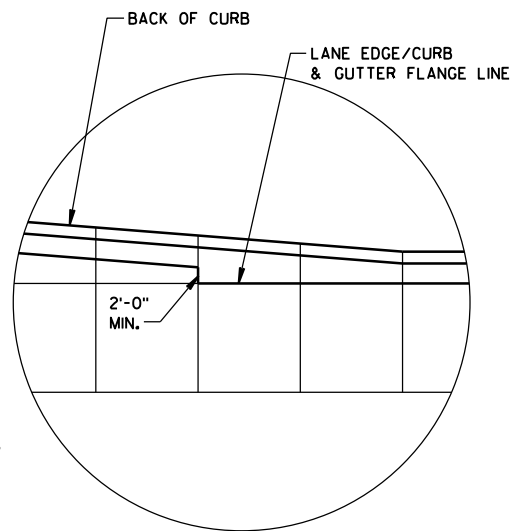
CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

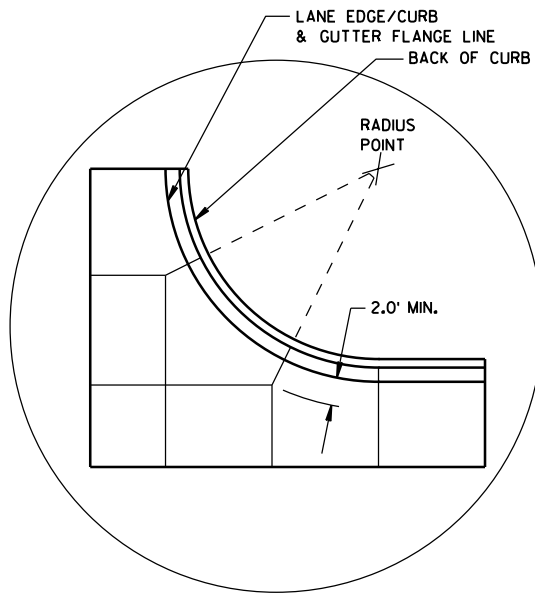
APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA



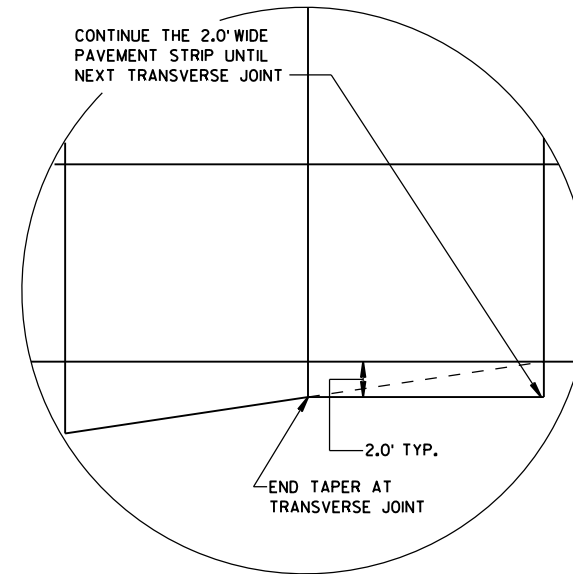
DETAIL "A"



DETAIL "B"



DETAIL "C"



DETAIL "D"

GENERAL NOTES

THE PRIMARY ROADWAY CONTROLS THE TRANSVERSE JOINT PATTERN.

ALIGN NEW JOINTS WITH EXISTING JOINTS OR CRACKS.

CONSTRUCT TRANSVERSE JOINTS PERPENDICULAR TO THE ROADWAY.

ADJUST TRANSVERSE JOINTS TO ALIGN WITH UTILITY FIXTURES (E.G. MANHOLES AND INLETS) IN THE PAVEMENT STRUCTURE WHEN POSSIBLE. WATER VALVES DO NOT REQUIRE JOINT ADJUSTMENT.

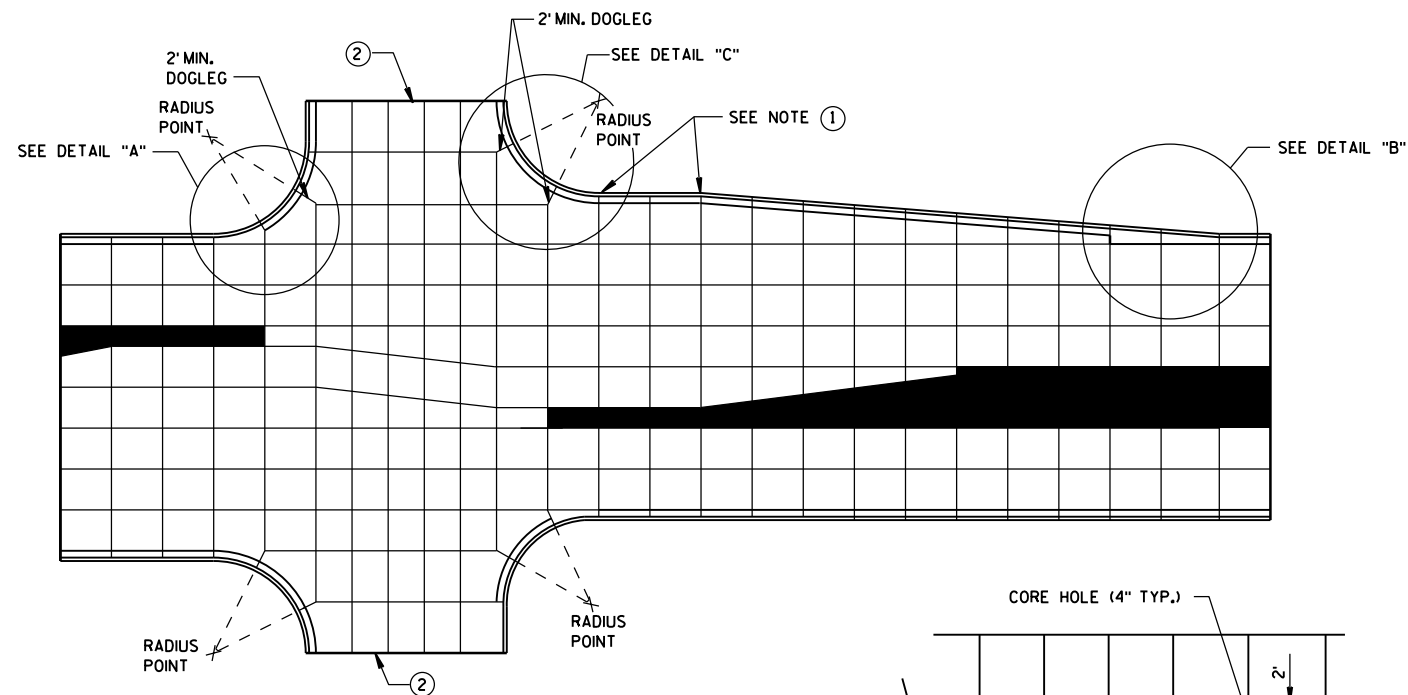
AVOID SLABS LESS THAN 2 FEET WIDE OR GREATER THAN 15 FEET WIDE.

SEE TABLE FOR TRANSVERSE JOINT SPACING. JOINT SPACING SPECIFIED IS MAXIMUM AND ACTUAL SPACING CAN BE ADJUSTED TO ACCOMMODATE INTERSECTIONS.

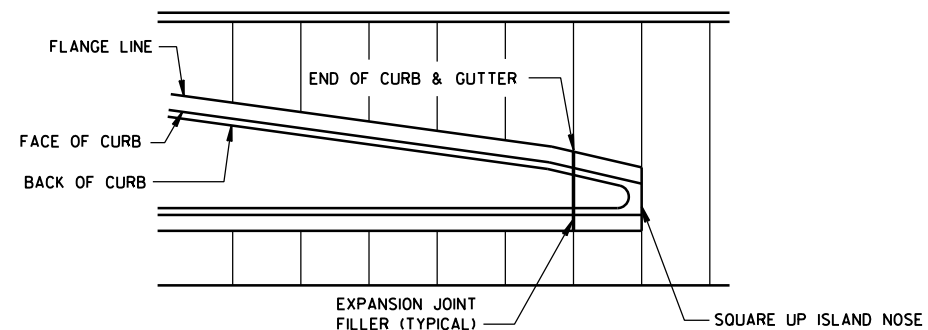
AVOID ANGLES LESS THAN 60° BY DOGLEGGING JOINTS THROUGH CURVE RADIUS POINTS. USE 90° ANGLES WHEN POSSIBLE.

CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

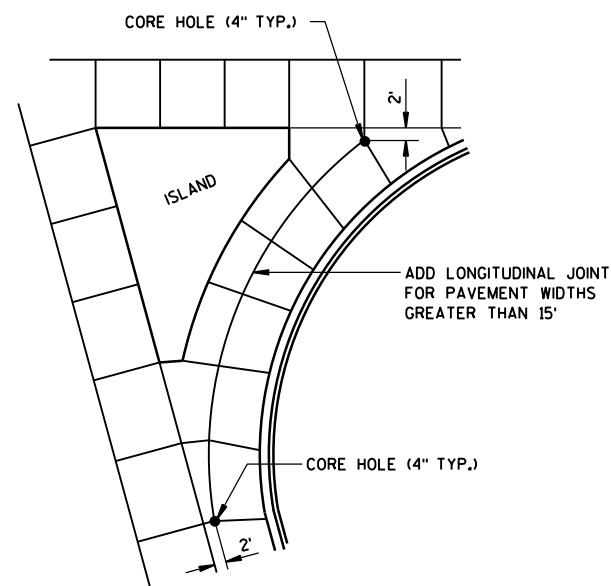
1. PROVIDE TRANSVERSE JOINTS AT ALL PAVEMENT WIDTH CHANGES.
2. CONSTRUCT DOWELED EXPANSION JOINT ON THE SIDE ROAD OF AN INTERSECTION IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH. ALIGN EXPANSION JOINT WITH EDGE OF RADIUS.
3. THE ENGINEER MAY APPROVE SLIGHT VARIATIONS FROM THESE JOINTING DETAILS.



STANDARD INTERSECTION



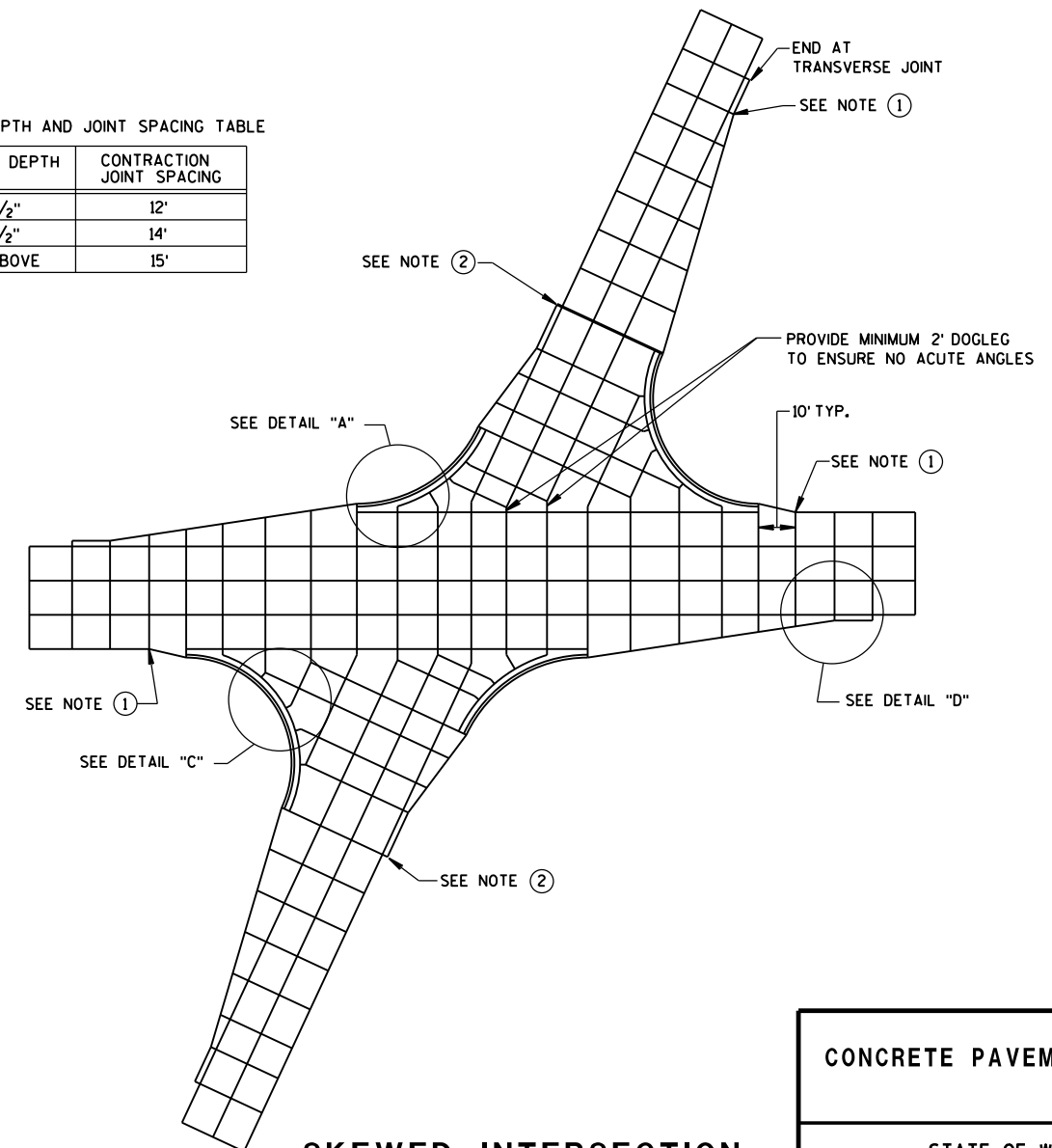
APPROACH TO MEDIAN



LARGE RIGHT TURN

PAVEMENT DEPTH AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	CONTRACTION JOINT SPACING
6", 6 1/2"	12'
7", 7 1/2"	14'
8" & ABOVE	15'



SKewed INTERSECTION

CONCRETE PAVEMENT JOINTING

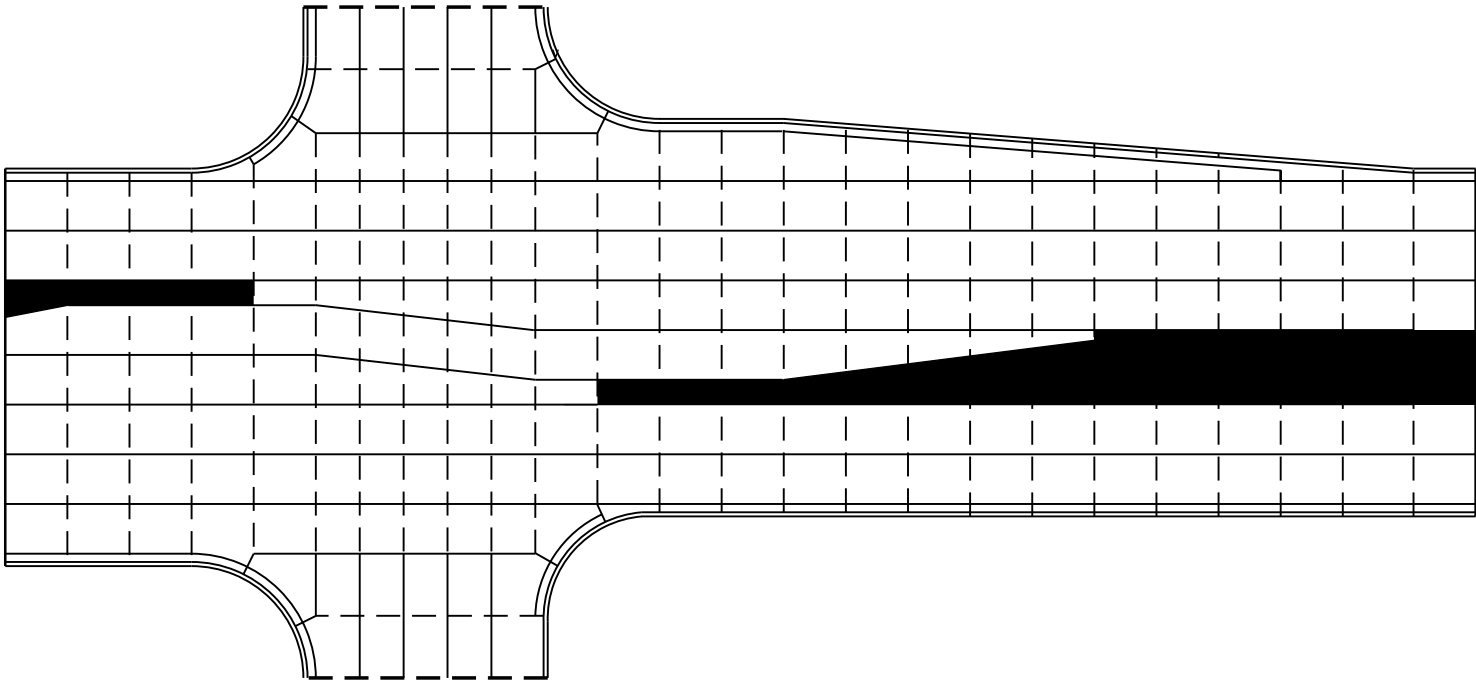
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

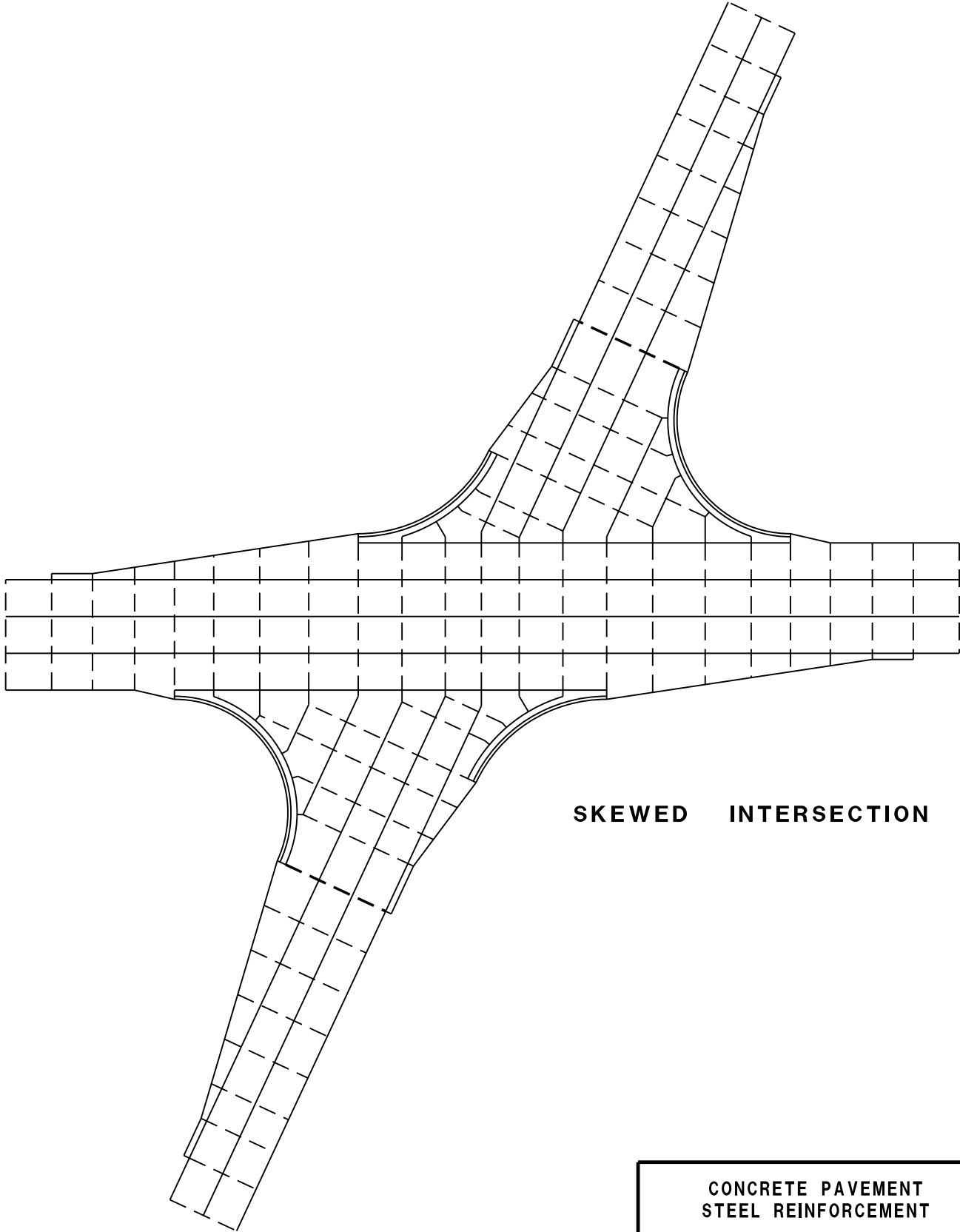
- POTENTIAL DOWELED EXPANSION JOINT
- DOWELED JOINT
- TIED JOINT

GENERAL NOTES

USE AN EXPANSION JOINT FILLER MEETING THE REQUIREMENTS OF STANDARD SPECIFICATION 415.



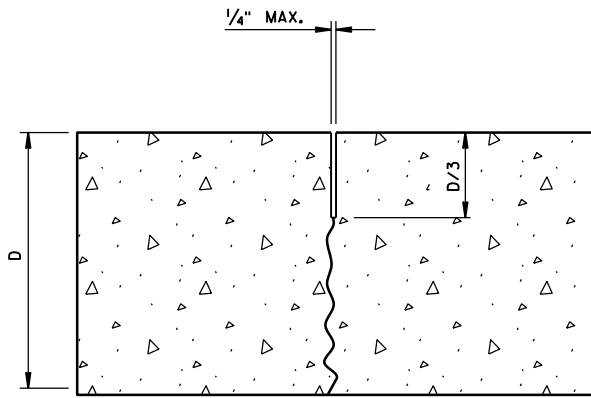
STANDARD INTERSECTION



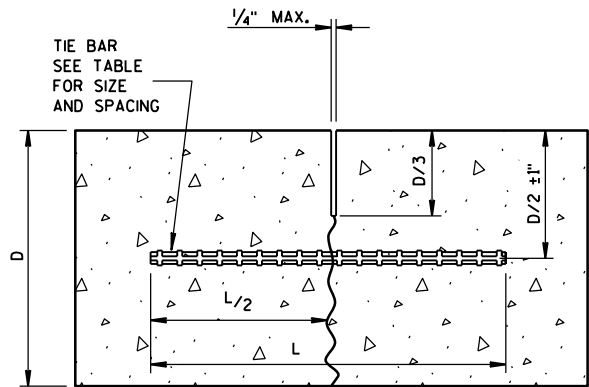
SKEWED INTERSECTION

CONCRETE PAVEMENT
STEEL REINFORCEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



UNDOWELED-TRANSVERSE



TIED LONGITUDINAL

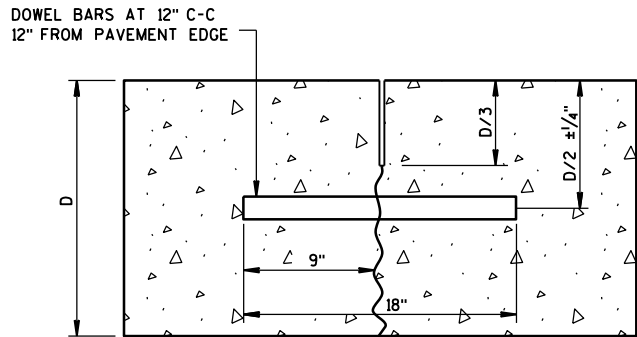
PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

GENERAL NOTES

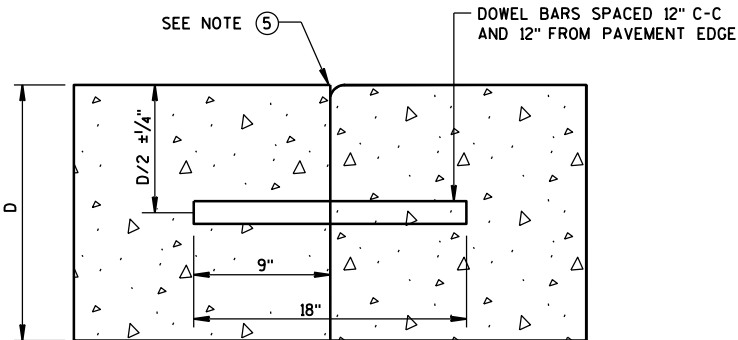
- ① USE DOWELED EXPANSION JOINTS ON SIDE ROADS AT INTERSECTIONS (TO ISOLATE THE SIDE ROAD FROM THE THROUGH STREET) IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH.
- ② SPACE CONTRACTION JOINTS IN ACCORDANCE WITH 13C4, 13C11 OR 13C13.
- ③ LOCATE CONSTRUCTION JOINTS A MINIMUM OF 6 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO CONTRACTION JOINTS.
- ④ CONSTRUCTION JOINTS CAN BE FORMED OR SAWED.
- ⑤ IF JOINT IS FORMED, PROVIDE A 1/4-INCH RADIUS.
- ⑥ ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.



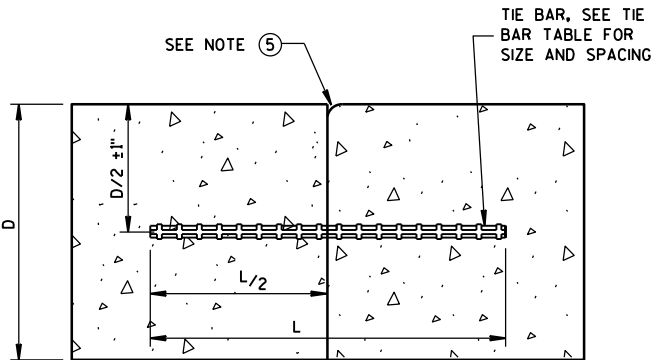
DOWELED-TRANSVERSE

CONTRACTION JOINTS

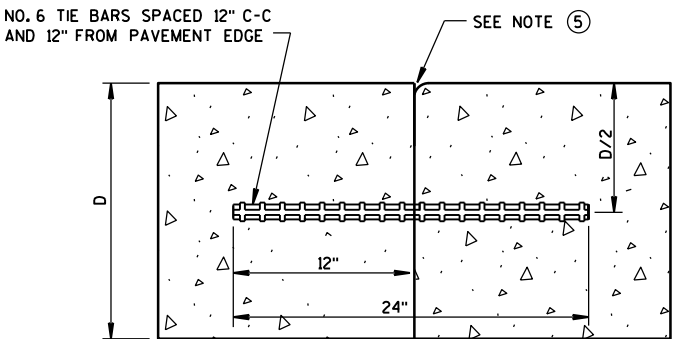
SEE NOTE ②



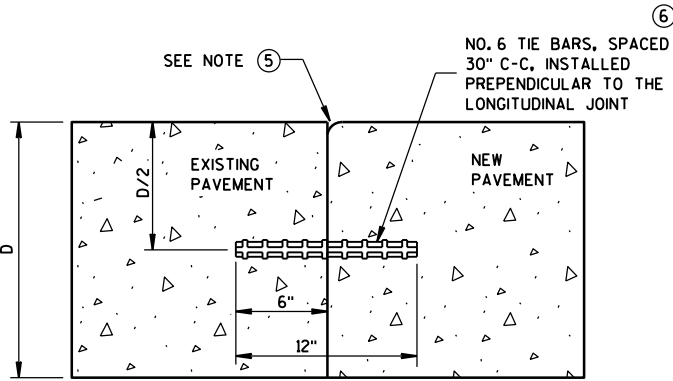
DOWELED TRANSVERSE ③



TIED LONGITUDINAL



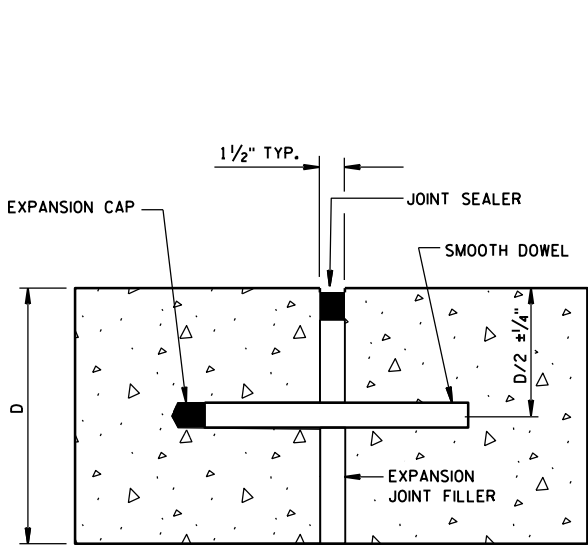
TIED TRANSVERSE ③
(FOR USE ON NON-DOWELED PAVEMENTS ONLY)



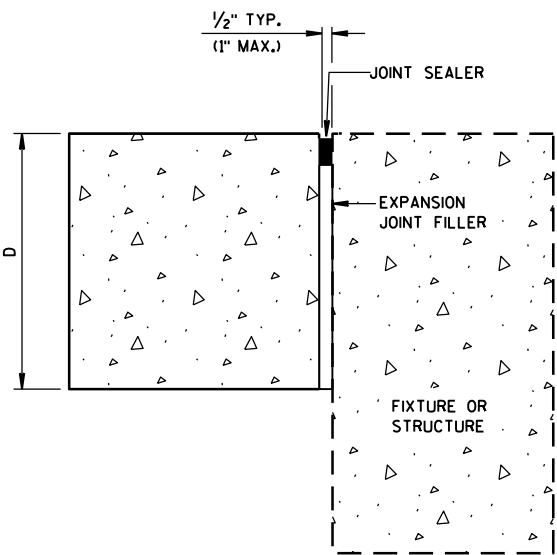
TIED LONGITUDINAL TO EXISTING

CONSTRUCTION JOINTS

SEE NOTE ④



DOWELED-TRANSVERSE
SEE NOTE ①

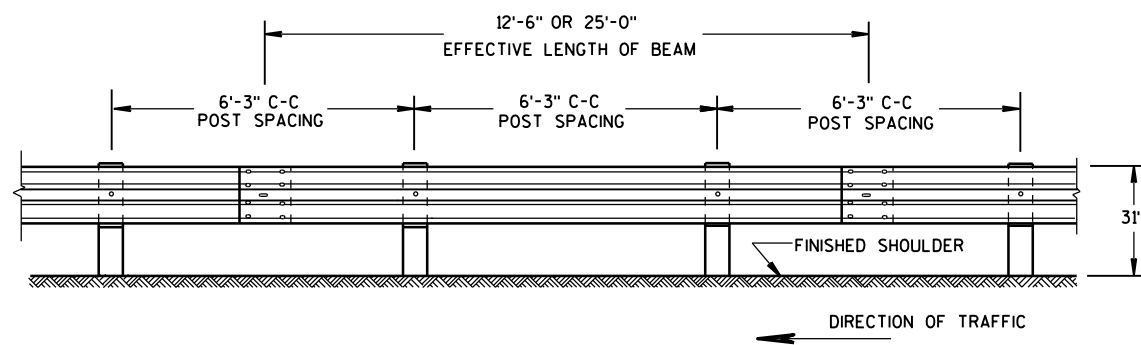


UNTIED-LONGITUDINAL

EXPANSION JOINTS

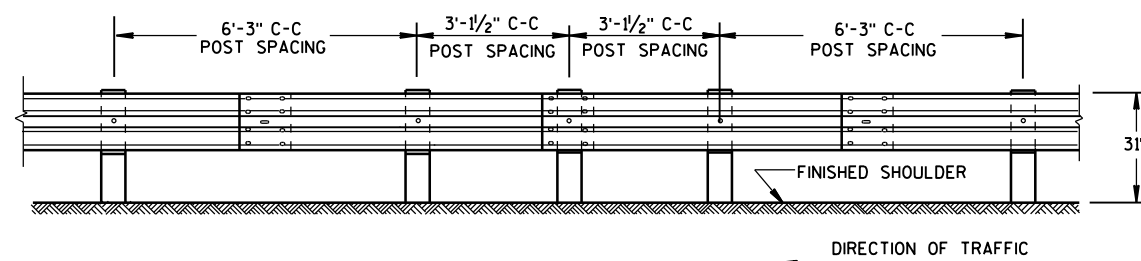
CONCRETE PAVEMENT
JOINT TYPES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



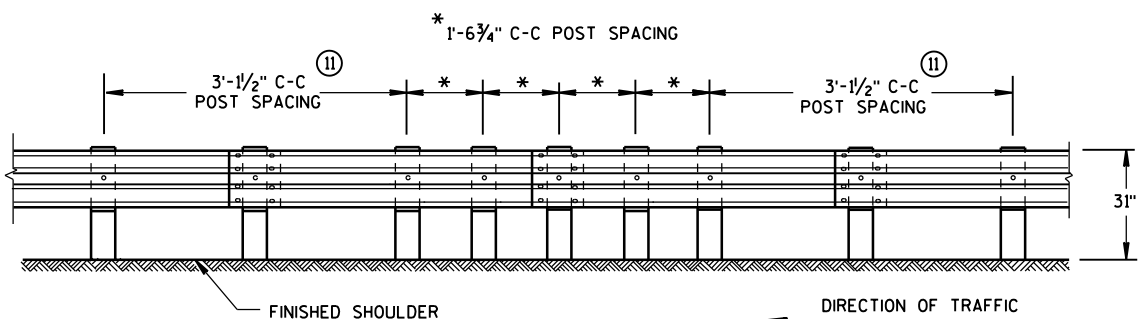
FRONT VIEW

POST SPACING STANDARD INSTALLATION



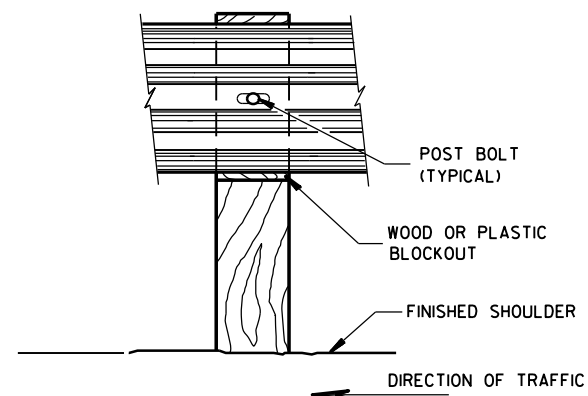
FRONT VIEW

HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)

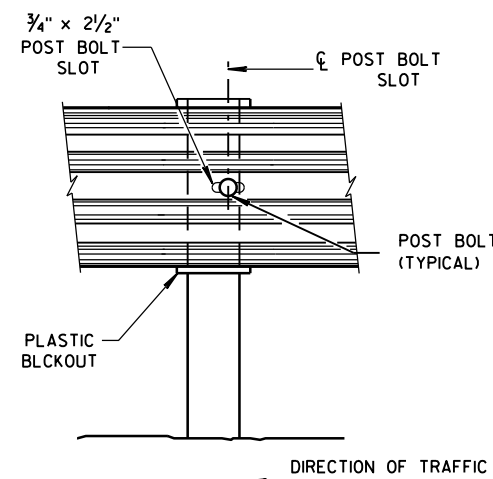


FRONT VIEW

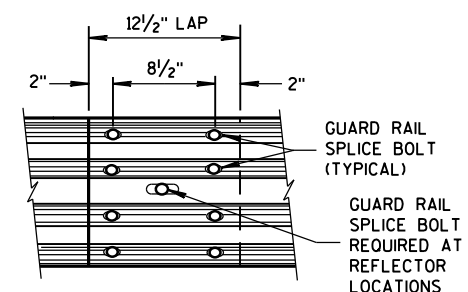
QUARTER POST SPACING (QS)



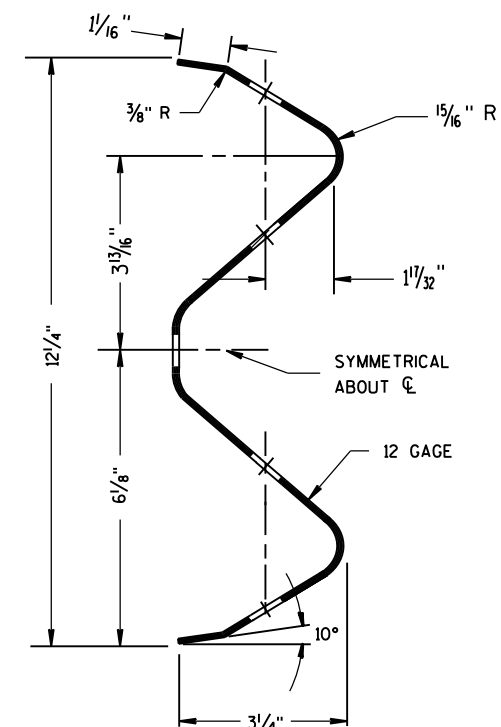
FRONT VIEW AT WOOD POST



FRONT VIEW AT STEEL POST



FRONT VIEW
MID-SPAN BEAM SPLICE

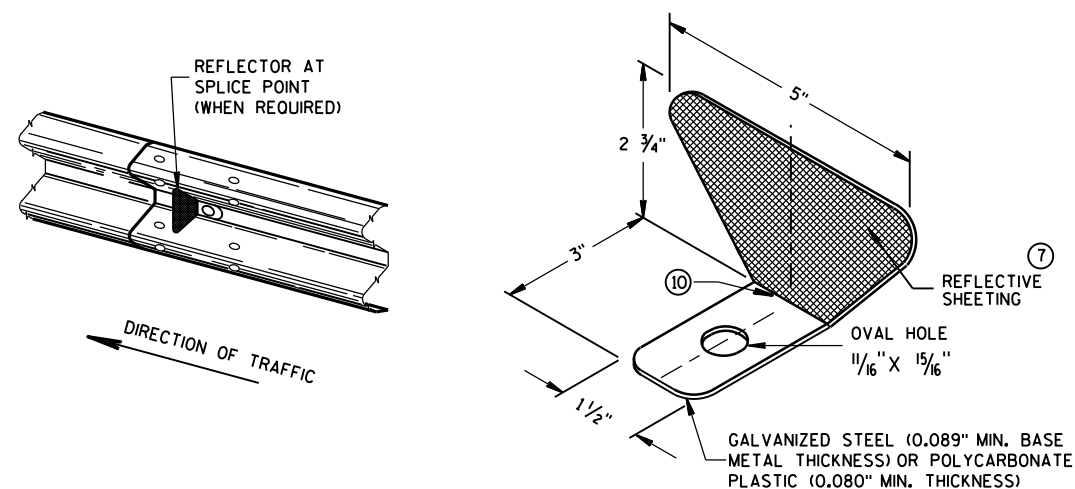


SECTION THRU W-BEAM RAIL

REFLECTOR SPACING ^⑧				
	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTOR
ONE WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	1 1	3
TWO WAY TRAFFIC	< 200' > 200'	25' C-C 50' C-C	1 1 ^⑨	6
TWO WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	2 2 ^⑩	3

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



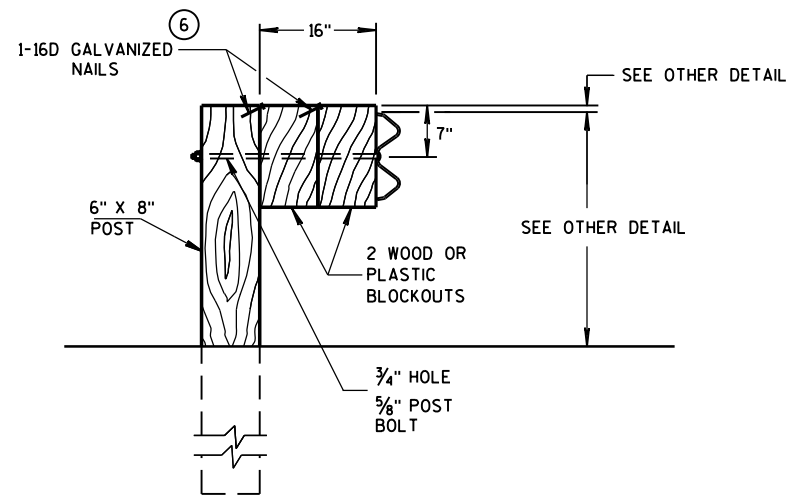
ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

6

S.D.D. 14 B 42-4b

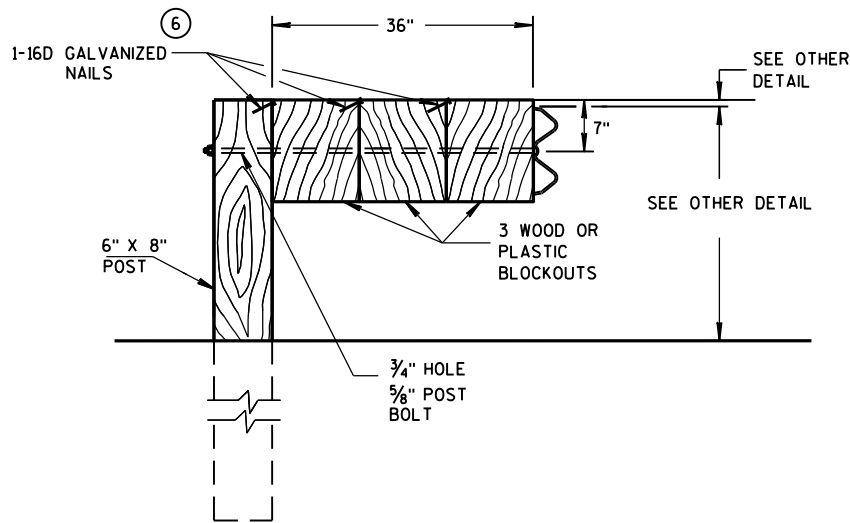
6

S D D 14 B 42-4b



DETAIL FOR 16" BLOCKOUT DEPTH

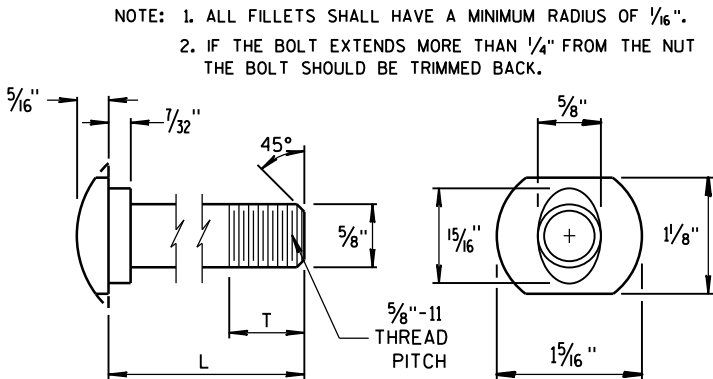
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



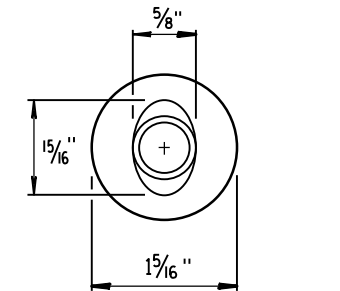
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

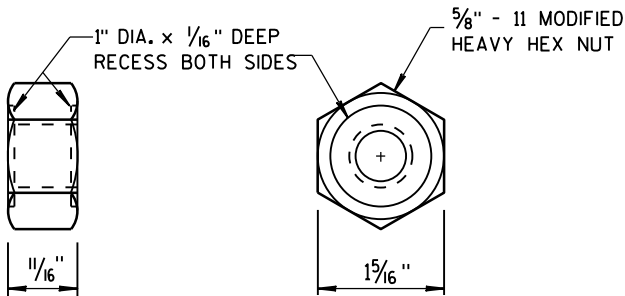
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



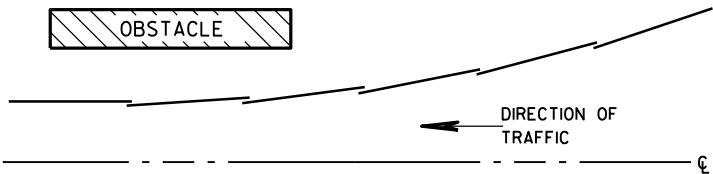
POST BOLT TABLE



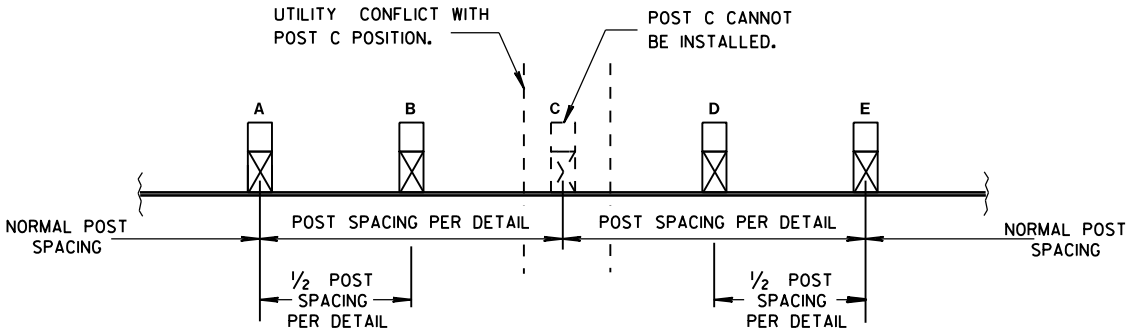
ALTERNATE BOLT HEAD



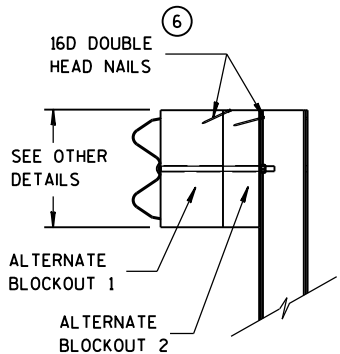
POST BOLT, SPLICE BOLT AND RECESS NUT



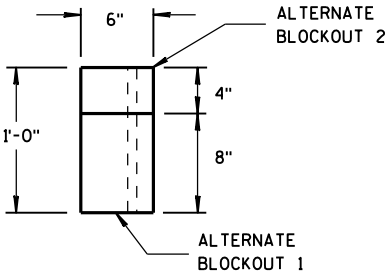
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

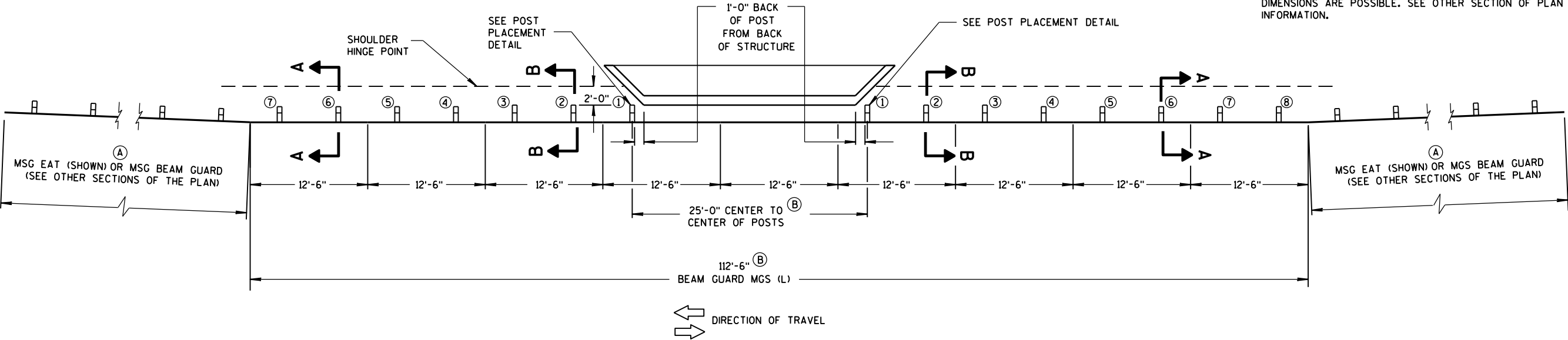
APPROVED
June 2016 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER

GENERAL NOTES

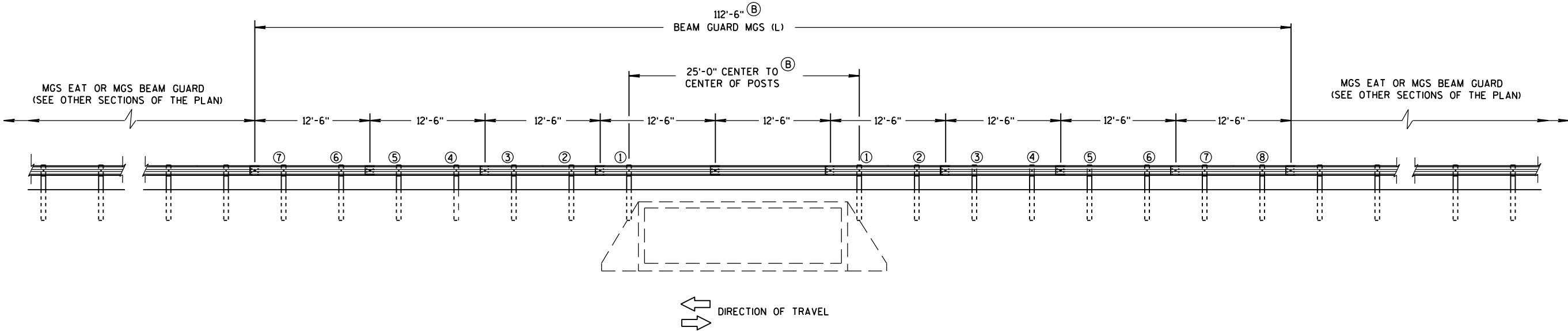
POSTS 1 THROUGH 3 ARE CRT POSTS.
ALL OTHER POSTS SHALL BE WOOD OR STEEL.

SEE SDD 14 B 42 FOR MORE DETAILS.

- (A) FLARE FOR MGS EAT SHOWN. IF INSTALLING MGS NO FLARE NEEDED.
- (B) VALUES SHOWN ON DRAWING REPRESENT THE MAXIMUM LENGTH. SHORTER DIMENSIONS ARE POSSIBLE. SEE OTHER SECTION OF PLAN FOR MORE INFORMATION.



PLAN VIEW



ELEVATION VIEW

MIDWEST GUARDRAIL SYSTEM LONG SPAN MGS (L) TWO-WAY TRAFFIC

MIDWEST GUARDRAIL SYSTEM
LONG SPAN MGS (L)

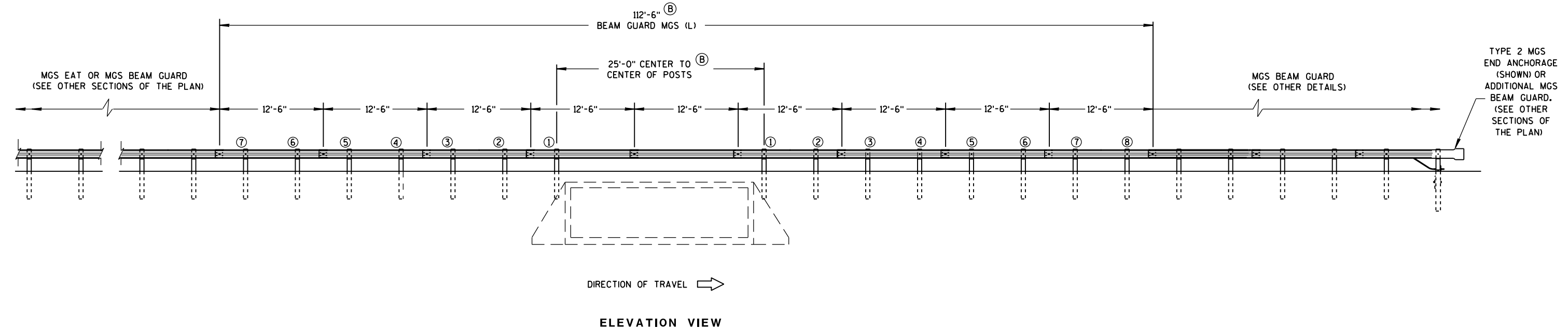
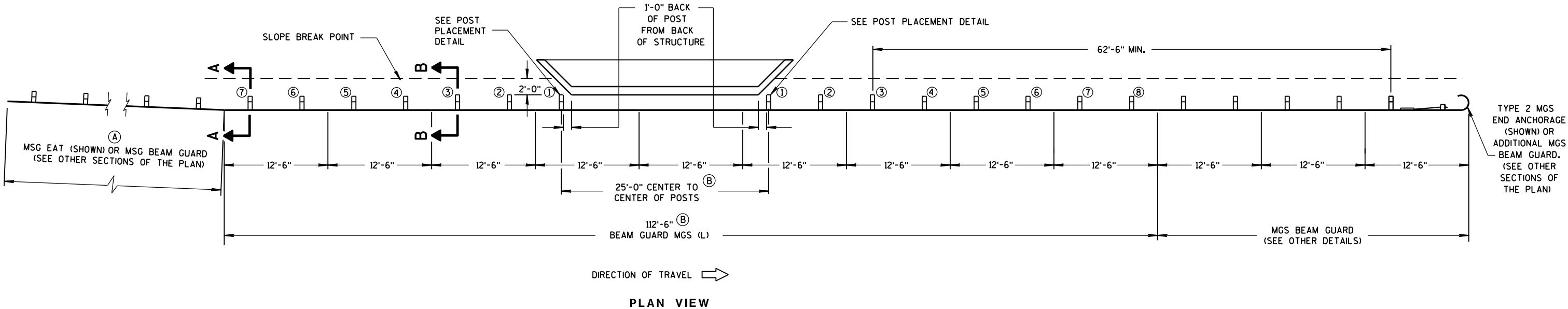
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

POSTS 1 THROUGH 3 ARE CRT POSTS.
ALL OTHER POSTS SHALL BE WOOD OR STEEL.

SEE SDD 14 B 42 FOR MORE DETAILS.

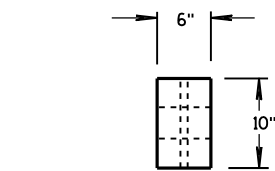
- (A) FLARE FOR MGS EAT SHOWN. IF INSTALLING MGS NO FLARE NEEDED.
- (B) VALUES SHOWN ON DRAWING REPRESENT THE MAXIMUM LENGTH. SHORTER DIMENSIONS ARE POSSIBLE. SEE OTHER SECTION OF PLAN FOR MORE INFORMATION.



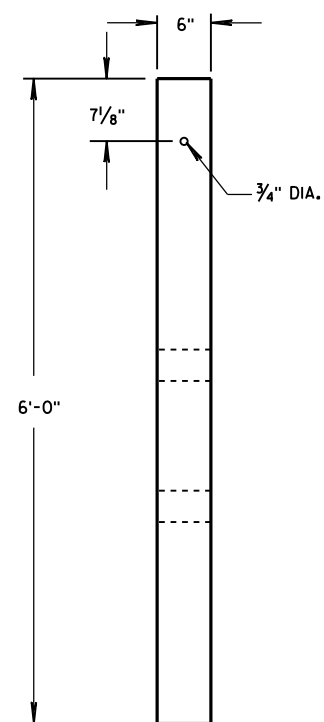
MIDWEST GUARDRAIL SYSTEM LONG SPAN MGS (L) ONE-WAY TRAFFIC

MIDWEST GUARDRAIL SYSTEM
LONG SPAN MGS (L)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

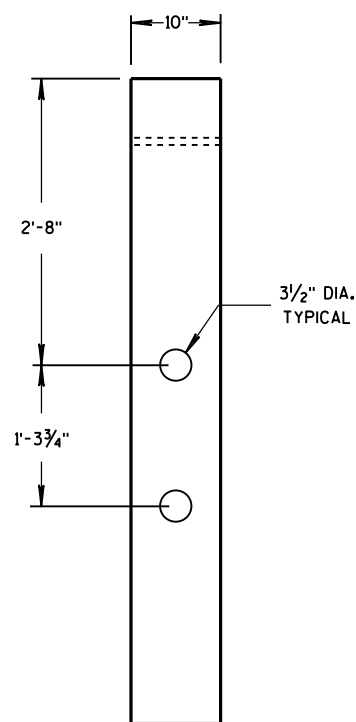


PLAN VIEW

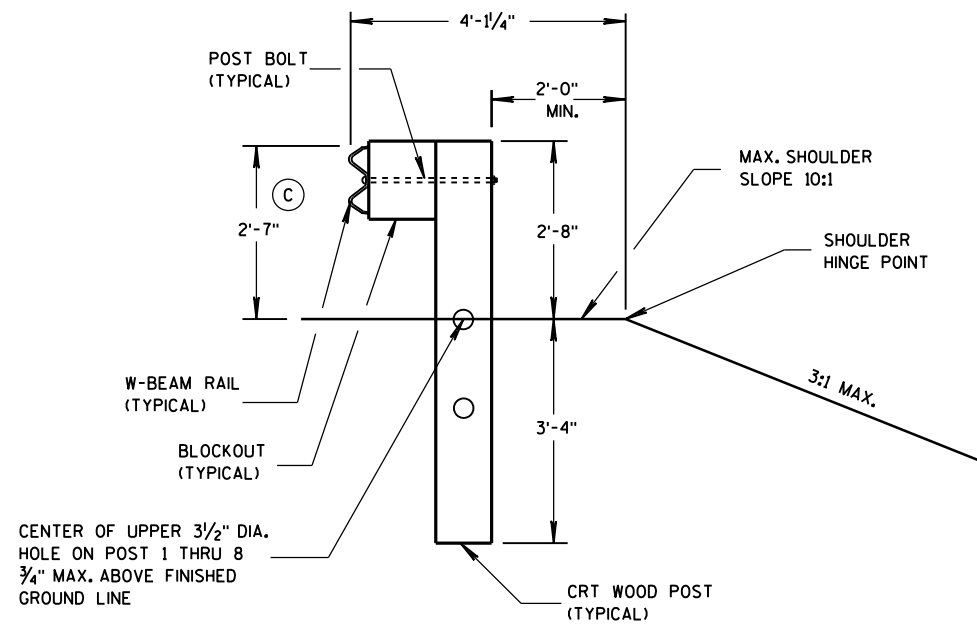


FRONT VIEW

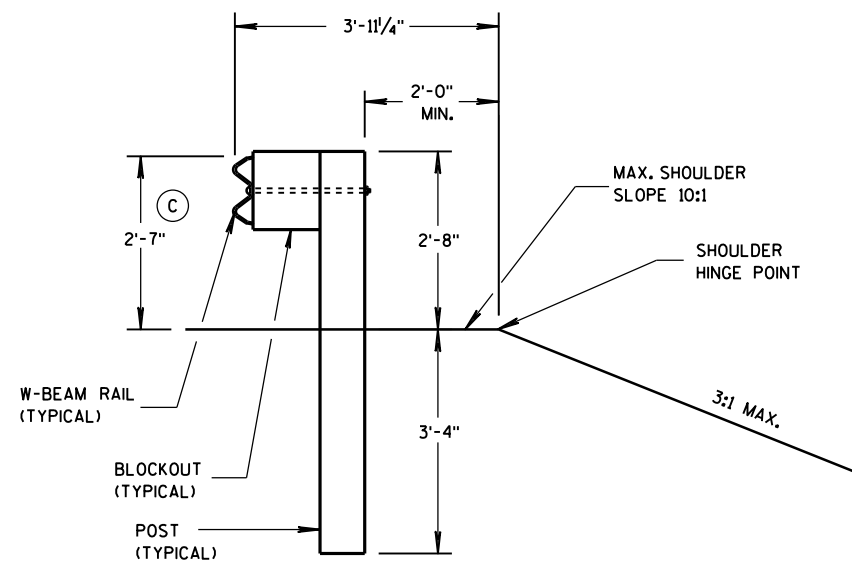
CRT WOOD POST



SIDE VIEW

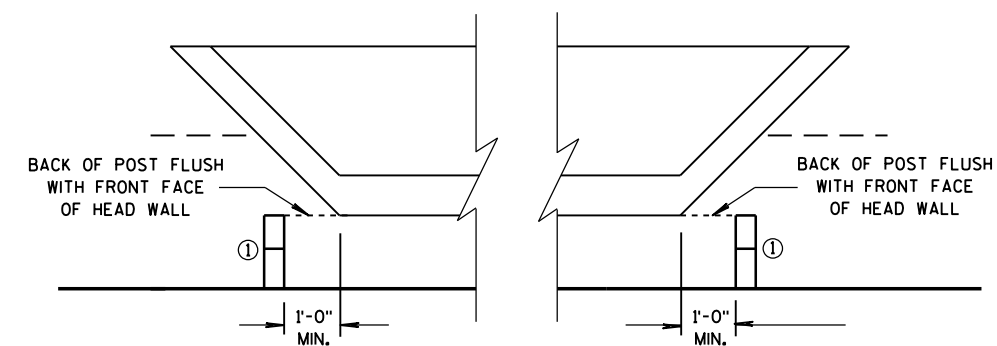
SECTION B-B
POSTS NO. 1-3

SEE OTHER DETAILS

SECTION A-A
POSTS NO. 4-8

SEE OTHER DETAILS

GENERAL NOTES

(C) TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.

POST PLACEMENT DETAIL

MIDWEST GUARDRAIL SYSTEM
LONG SPAN MGS (L)STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATIONAPPROVED
5/10/2013
DATE
FHWA/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

6

- S.D.D. 14 B 44-23**

S.D.D. 14 B 44-23

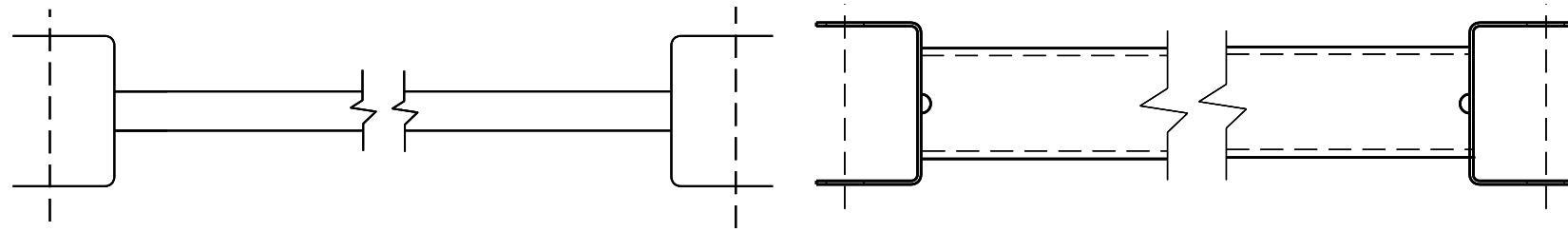
S.D.D. 14 B 44-23

S.D.D. 14 B 44-23

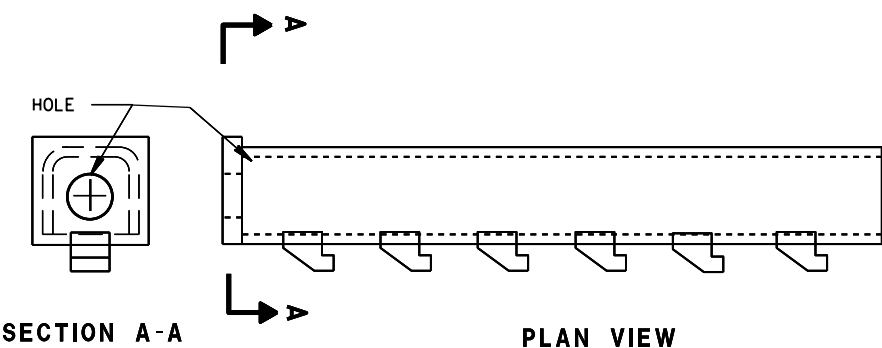
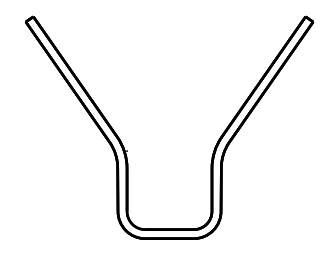
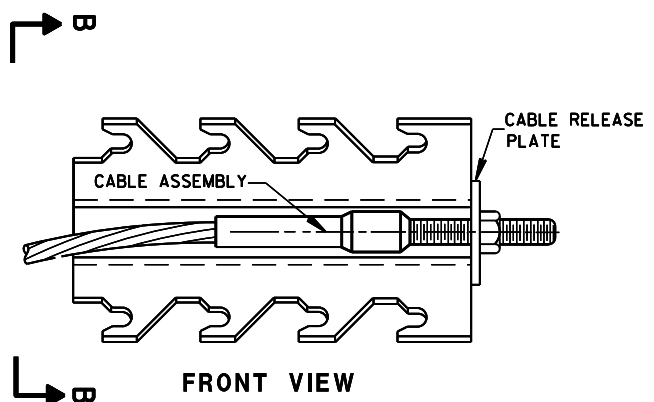
S.D.D. 14 B 44-23

S.D.D. 14 B 44-23





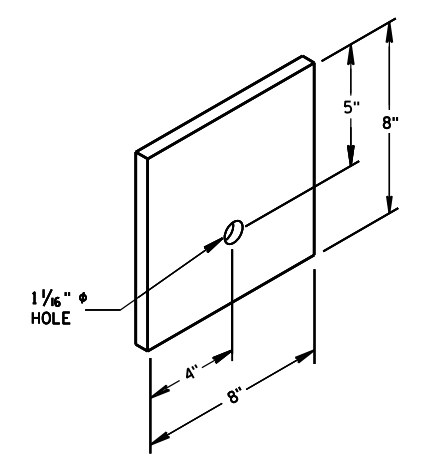
9 H
GENERIC GROUND STRUT



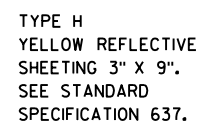
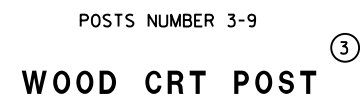
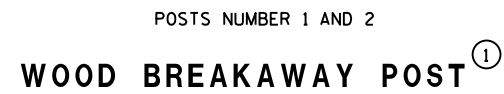
8 H
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

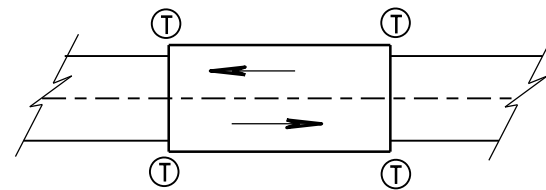
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



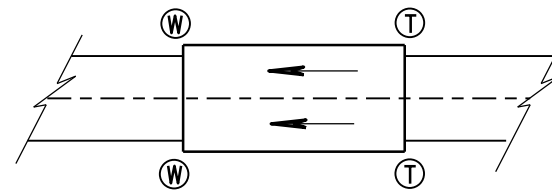
⑥
BEARING PLATE



MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014	<i>/s/ Jerry H. Zogg</i>
DATE	ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE

GENERAL NOTES

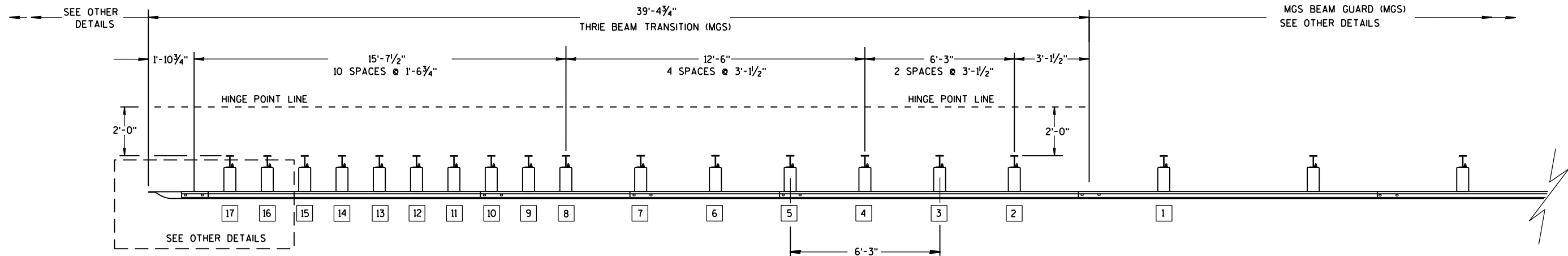
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

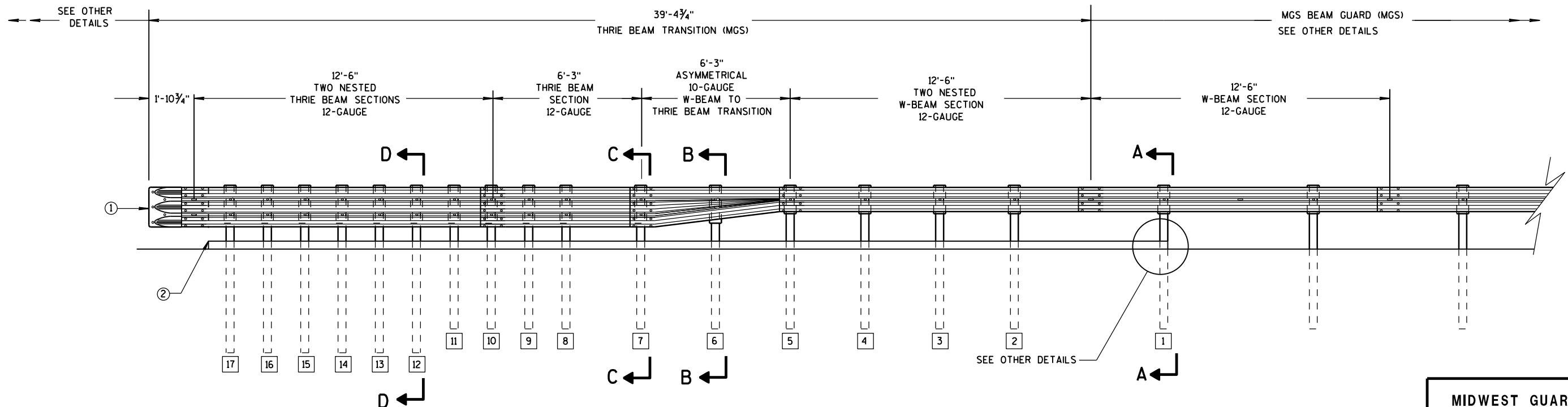
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.



PLAN VIEW



ELEVATION VIEW

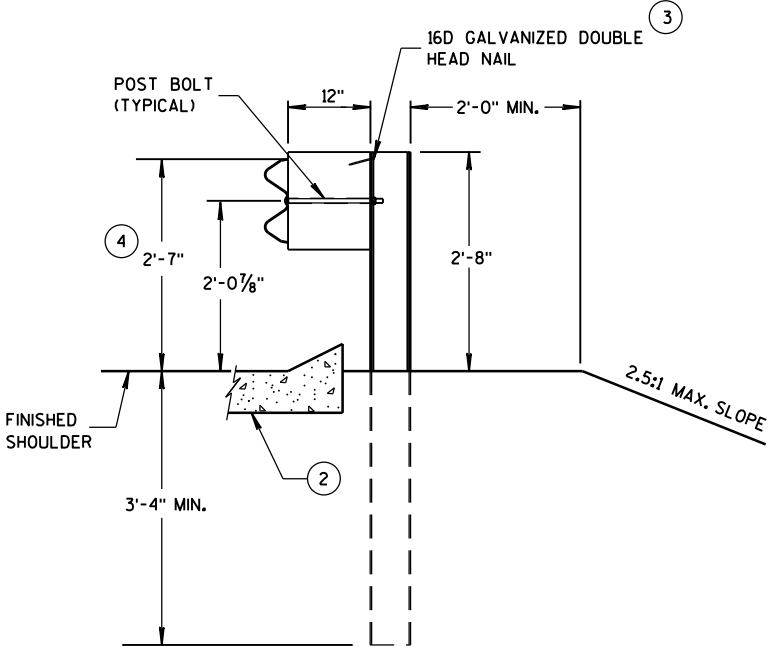
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

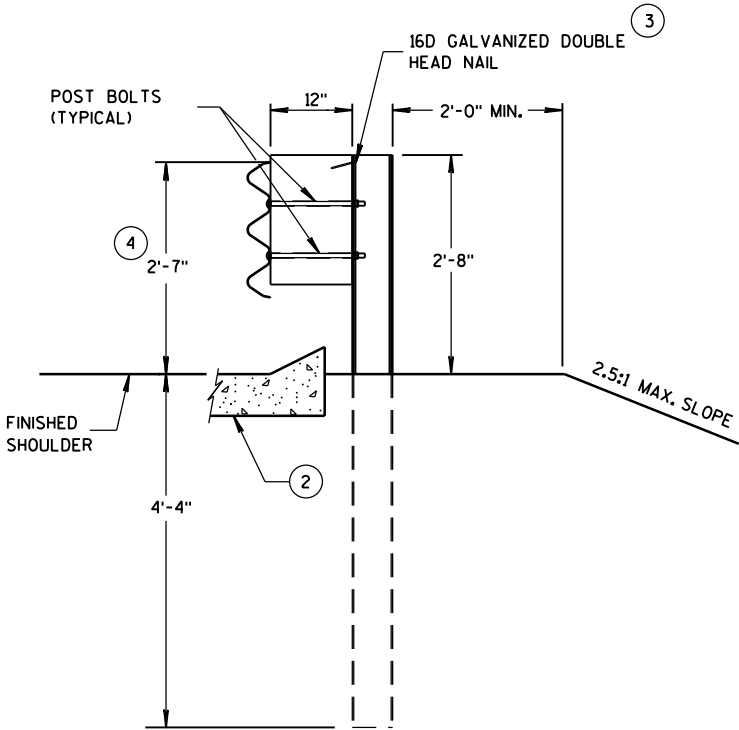
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

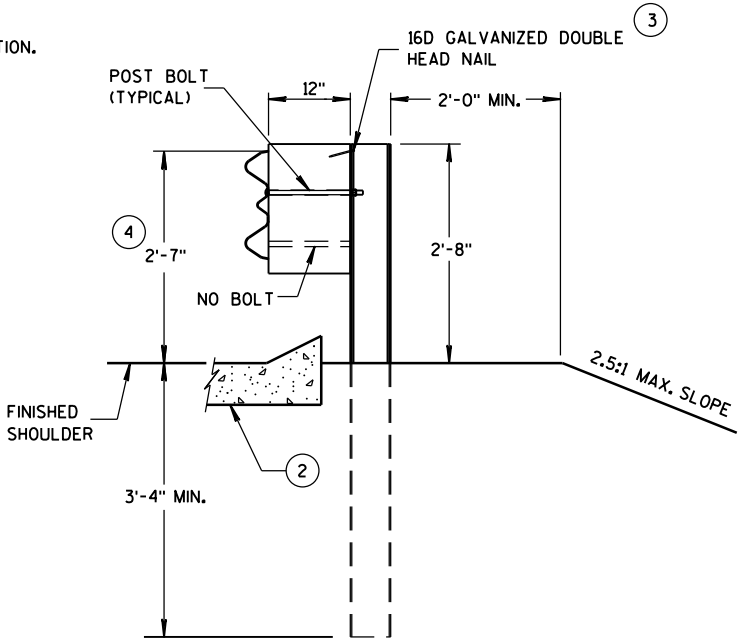
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.



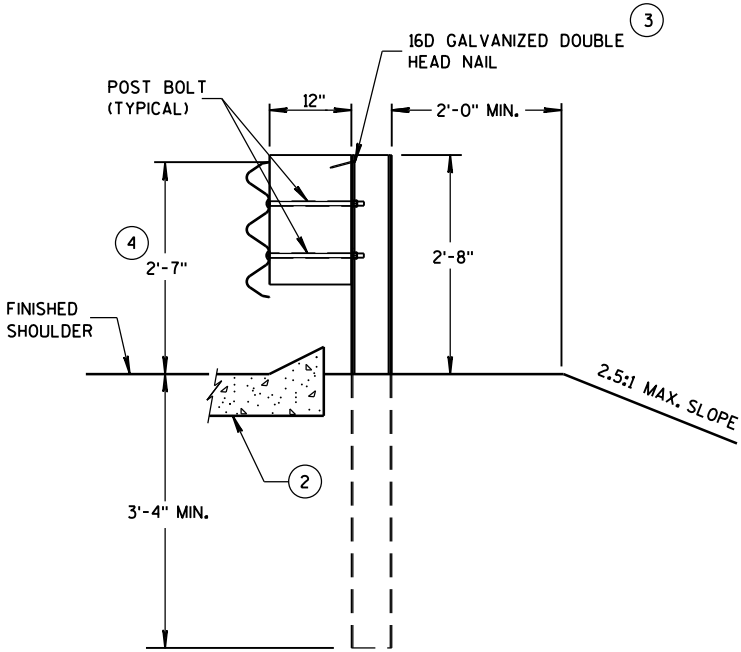
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

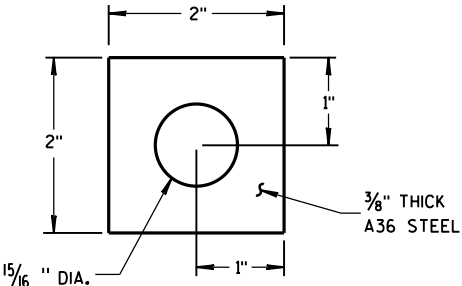
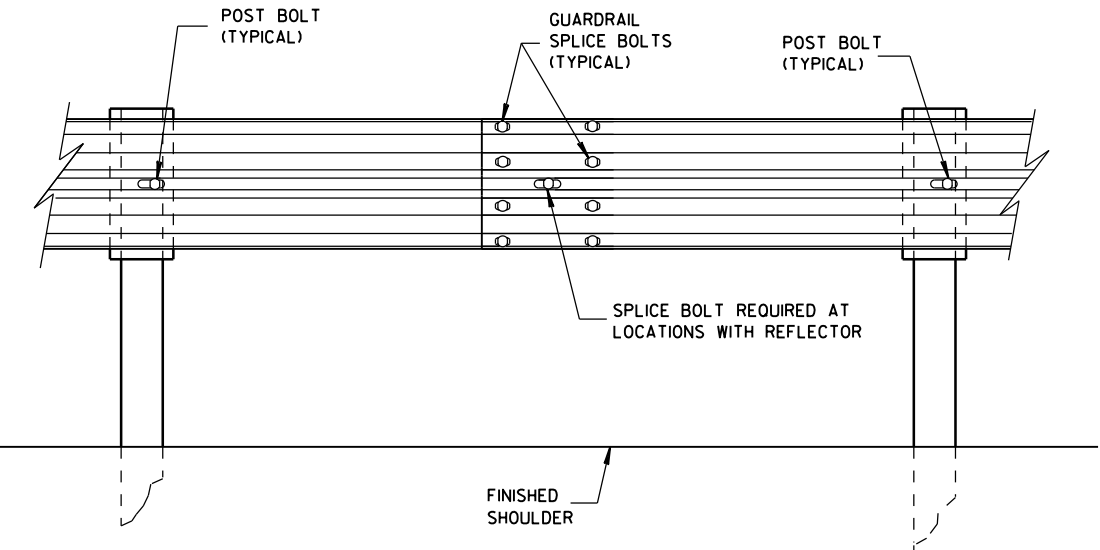
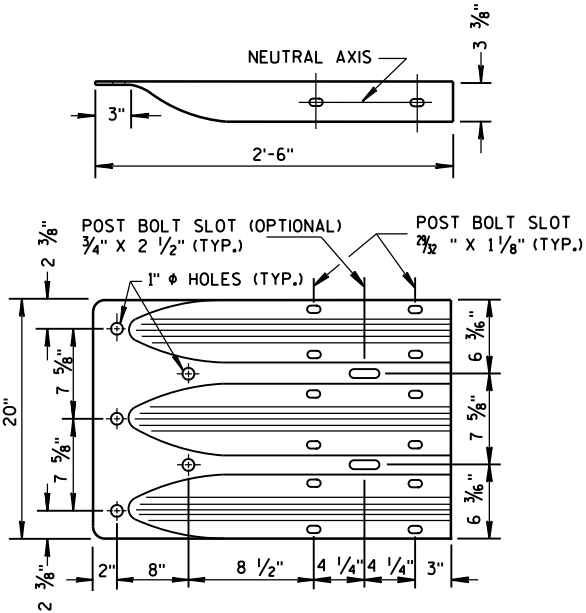


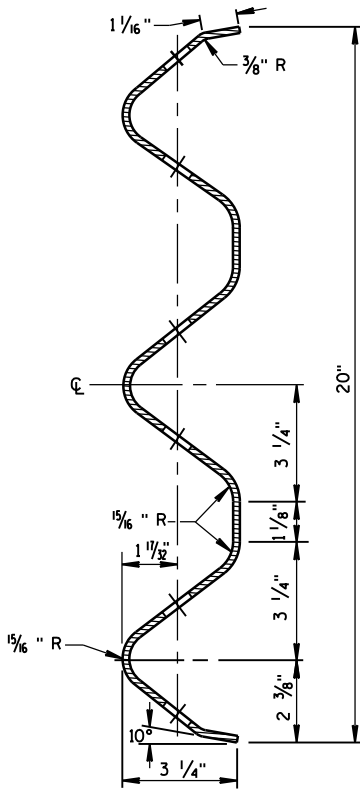
PLATE WASHER DETAIL



SPlice DETAIL



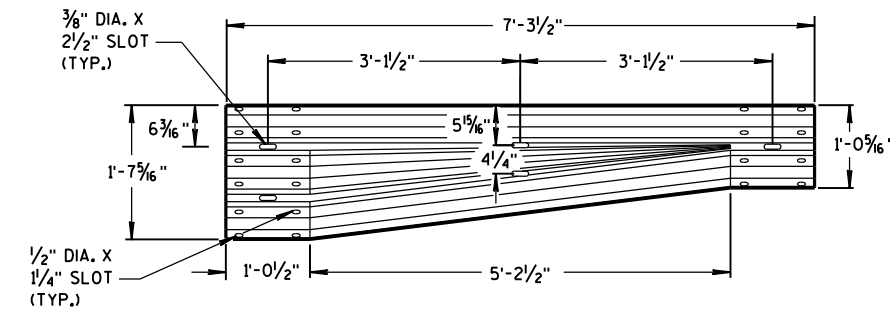
THRIE BEAM
TERMINAL CONNECTOR



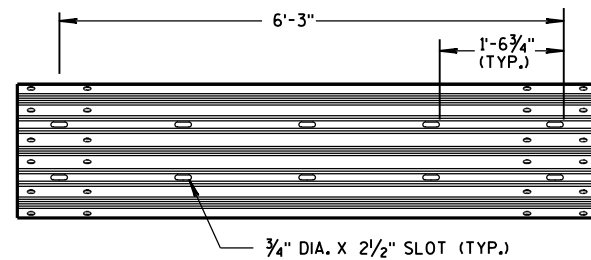
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

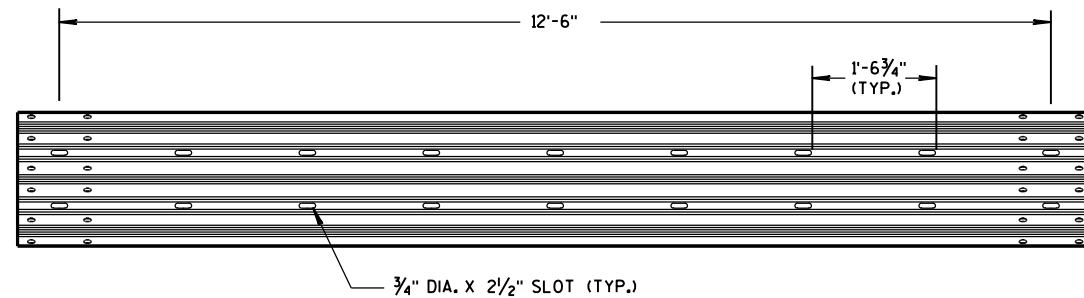
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



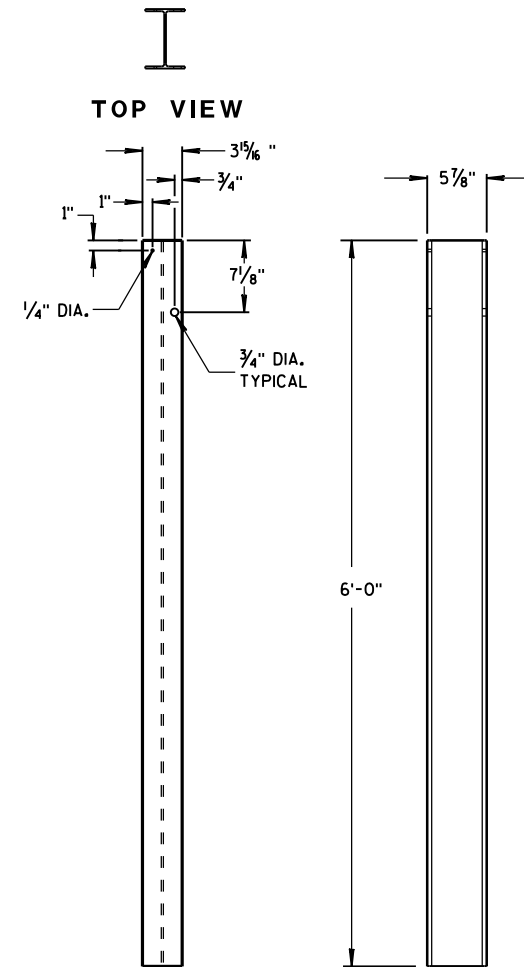
W-BEAM TO THRIE BEAM TRANSITION SECTION



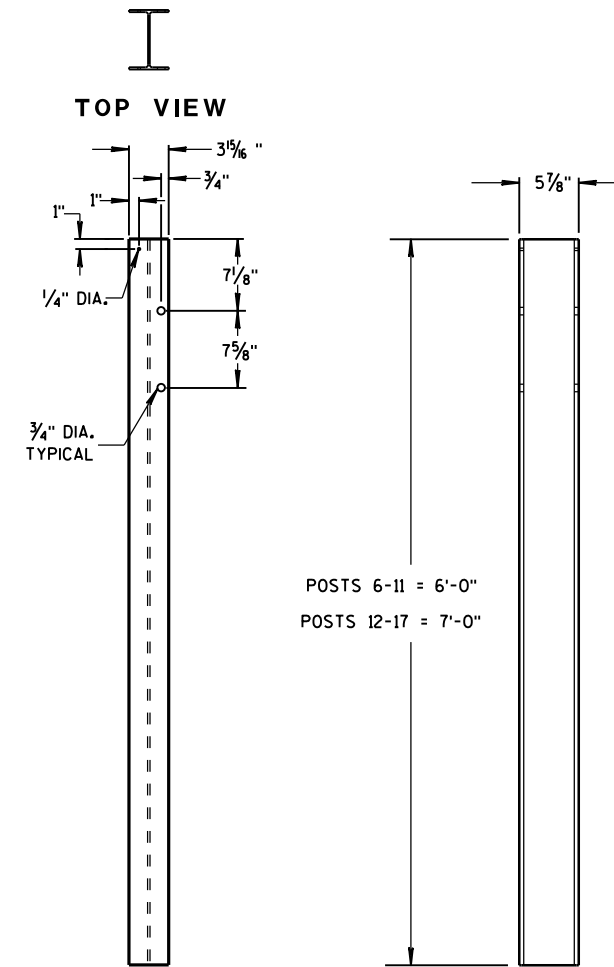
6'-3" THRIE BEAM SECTION



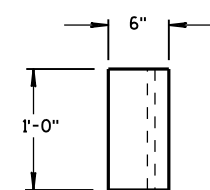
12'-6" THRIE BEAM SECTION



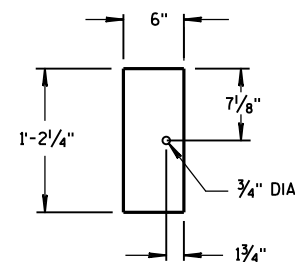
FRONT VIEW SIDE VIEW
STEEL POSTS 1-5



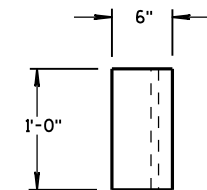
FRONT VIEW SIDE VIEW
STEEL POSTS 6-17



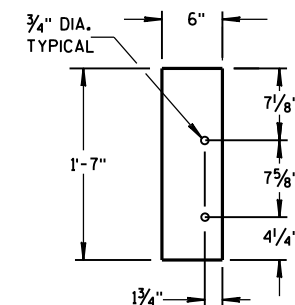
TOP VIEW



FRONT VIEW
BLOCKOUT
POSTS 1-5



TOP VIEW



FRONT VIEW
BLOCKOUT
POSTS 6-17

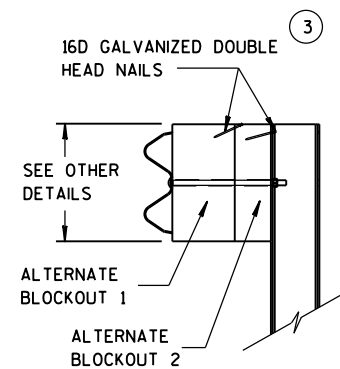
GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

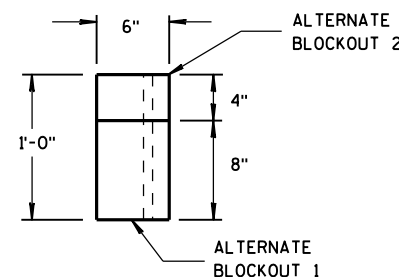
BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

(3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

(5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.



SIDE VIEW

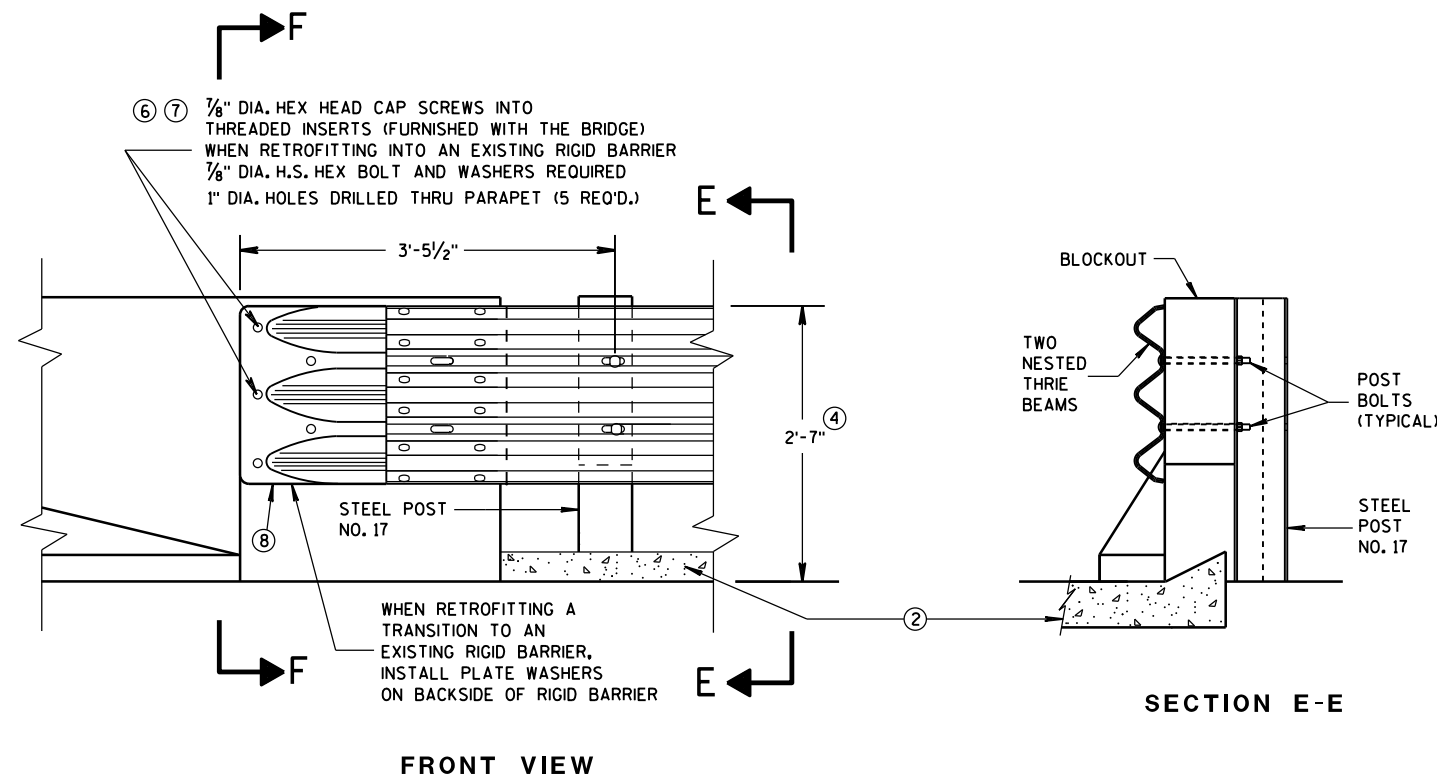


TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

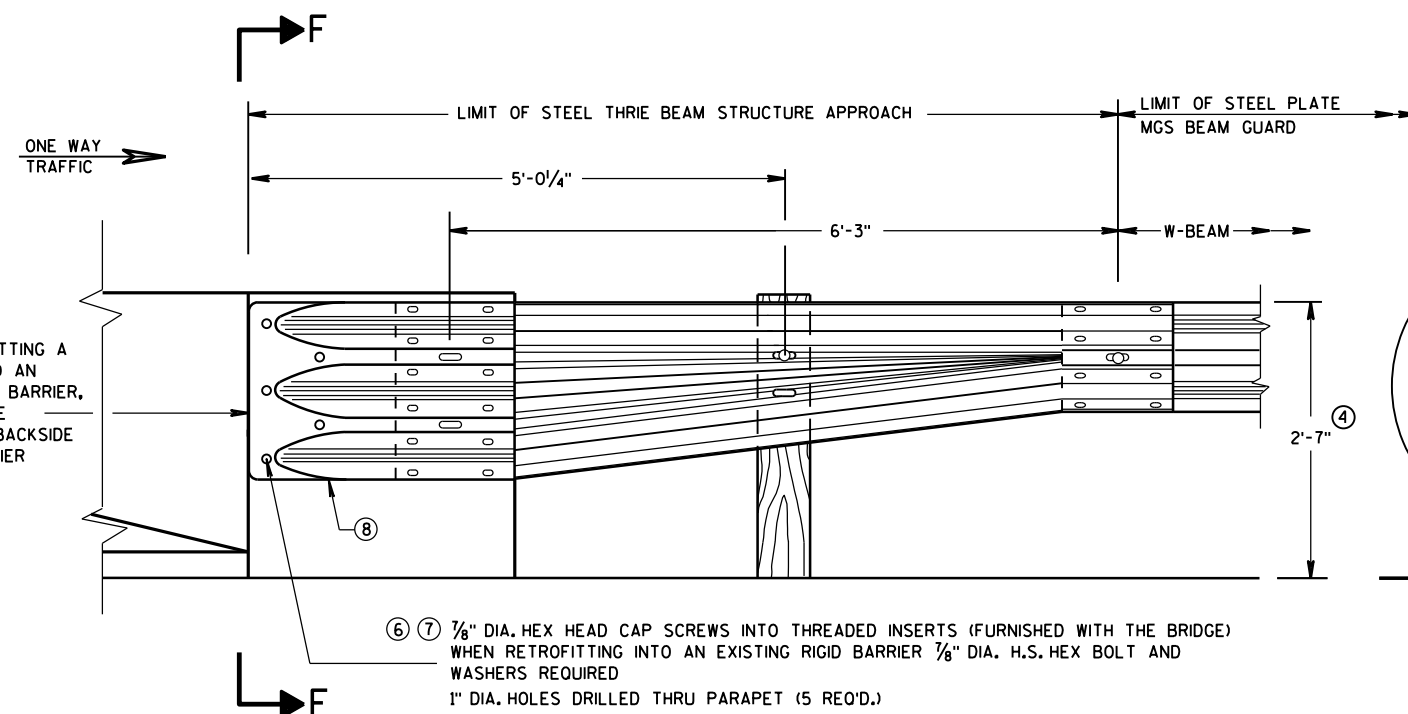
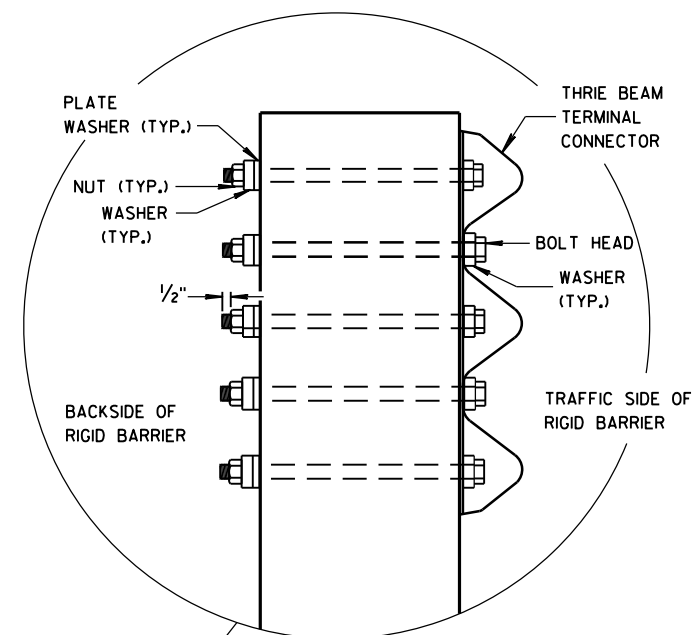
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



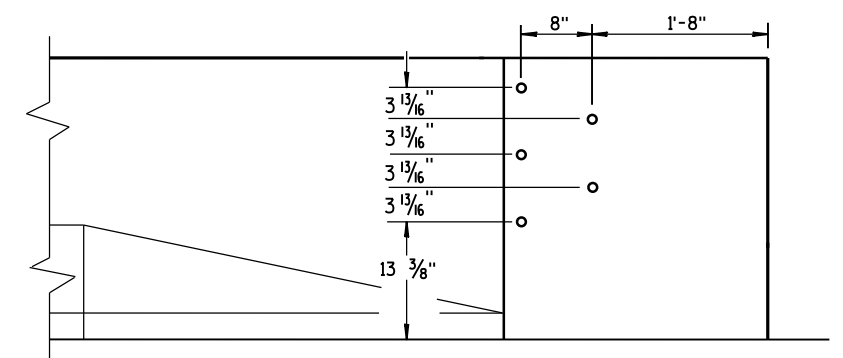
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



SECTION F-F



DRILL HOLE LOCATION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015

DATE

FHWA

/S/ Jerry H. Zogg

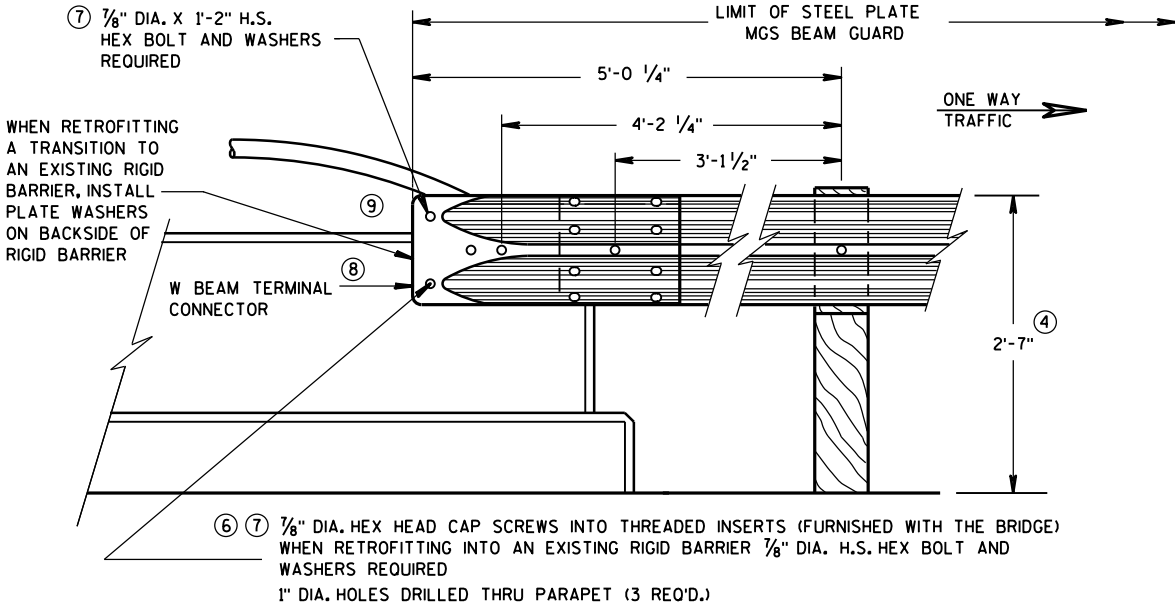
ROADWAY STANDARDS DEVELOPMENT

ENGINEER

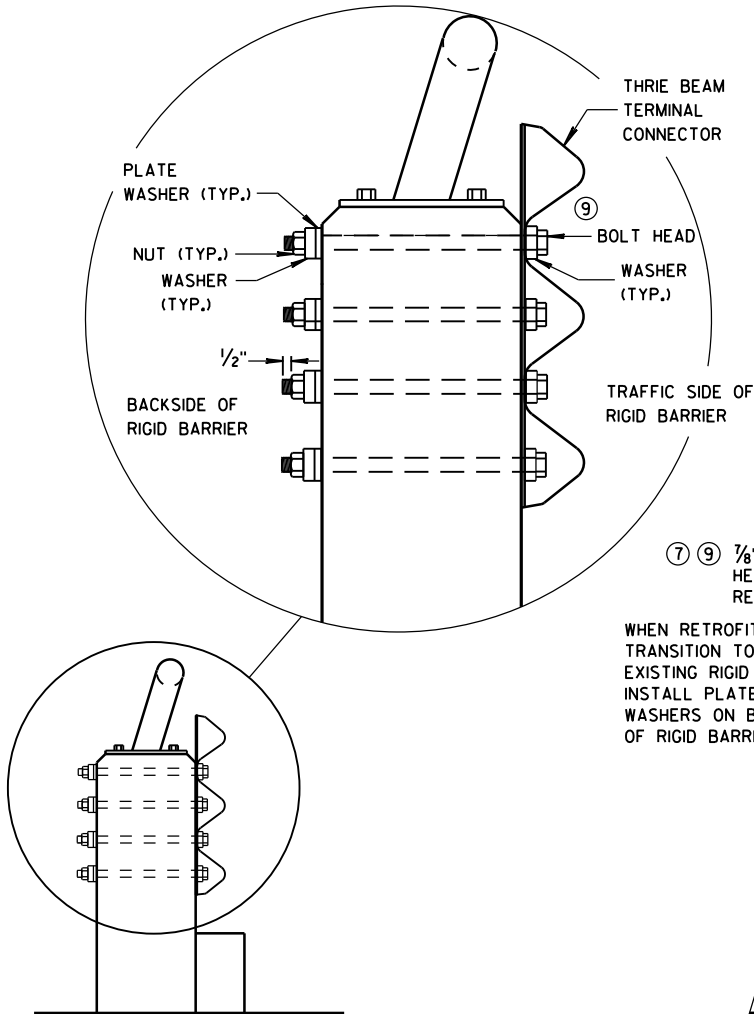
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

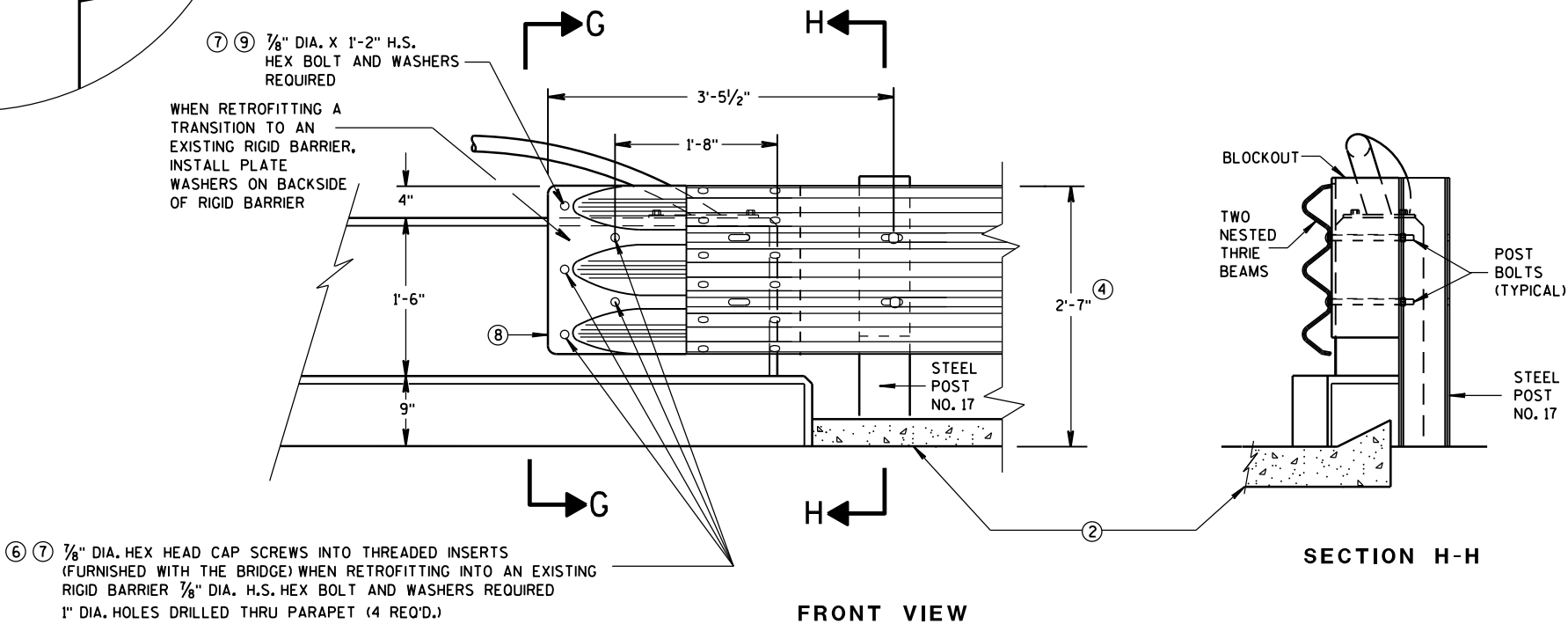
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{8}"$ THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 $\frac{1}{2}"$.
- ⑨ BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.



FRONT VIEW
W BEAM CONNECTION TO VERTICAL FACE PARAPET
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



SECTION G-G



FRONT VIEW

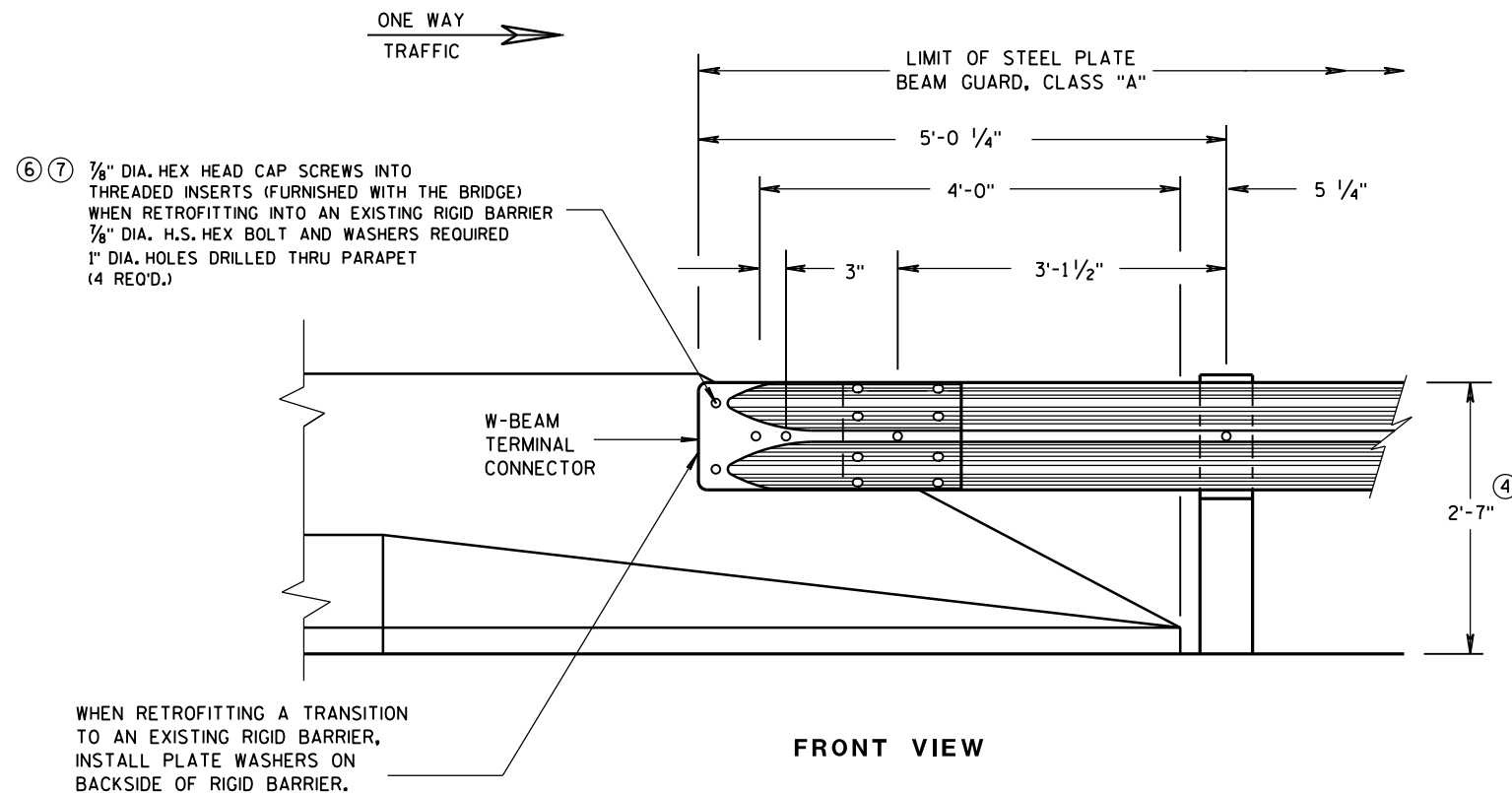
THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS

SECTION H-H

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

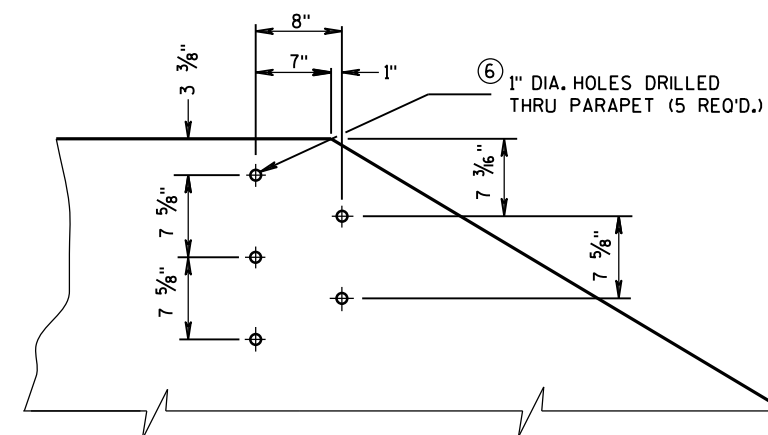
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

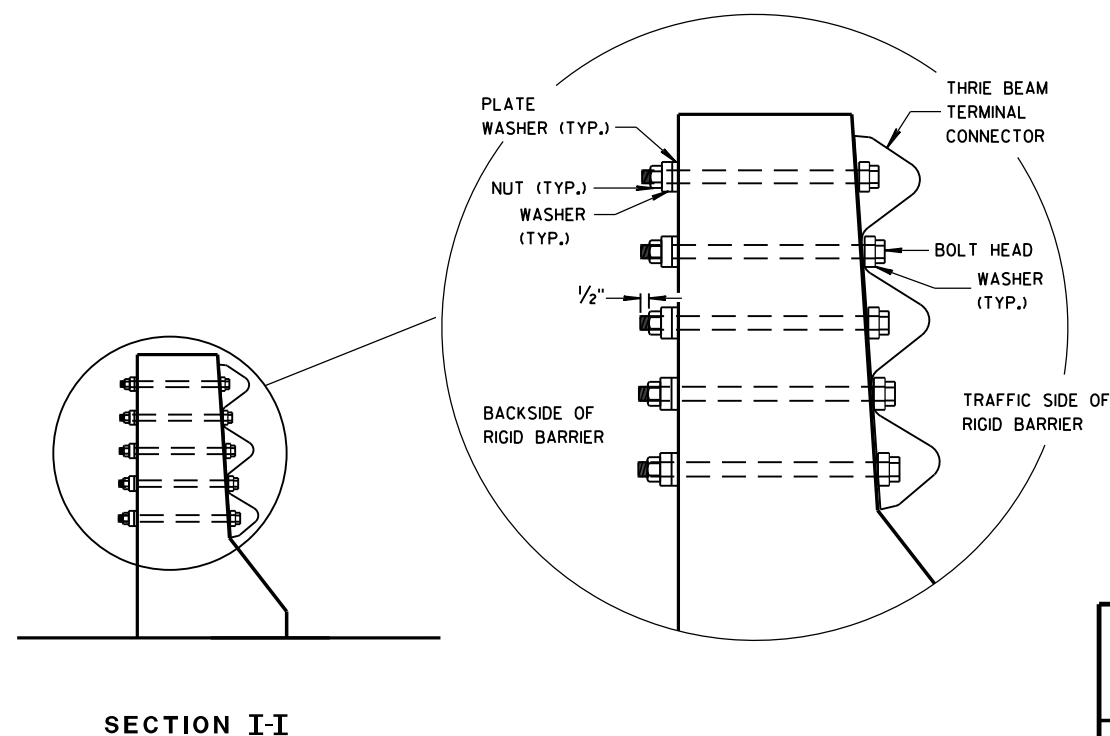
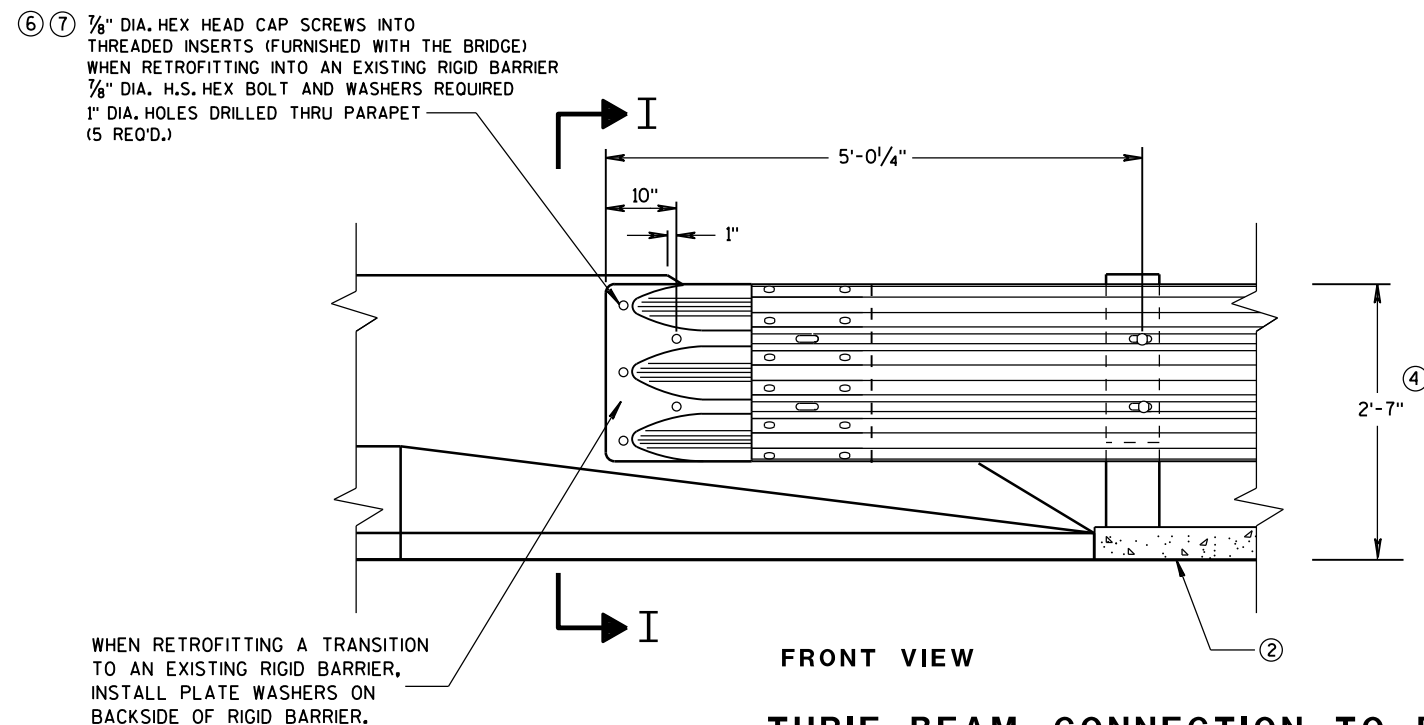


GENERAL NOTES

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



DRILL HOLE LOCATION AND PATTERN
FOR THRIE BEAM CONNECTION

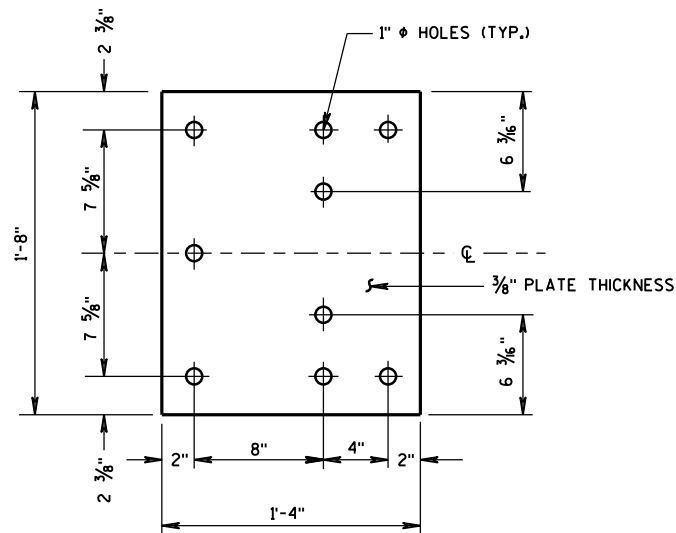


MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

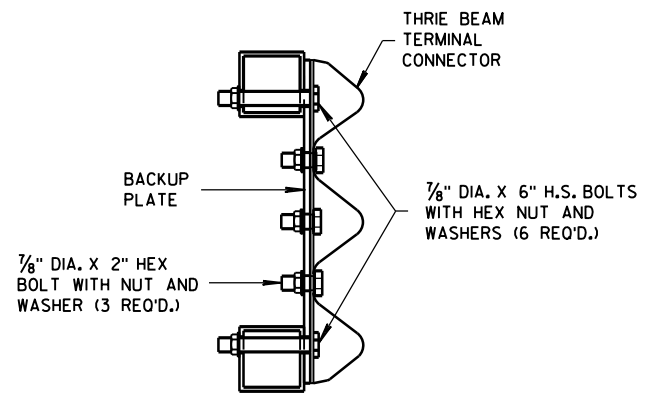
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
FHWA

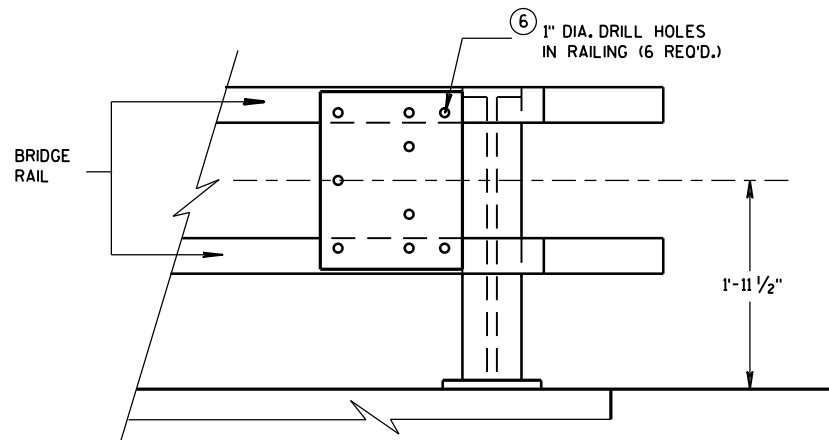
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



BACK-UP PLATE DETAIL



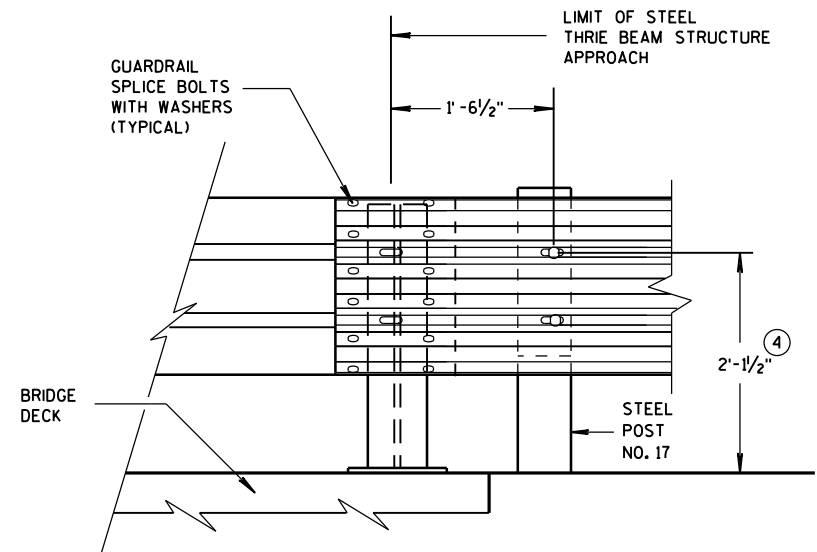
SECTION J-J



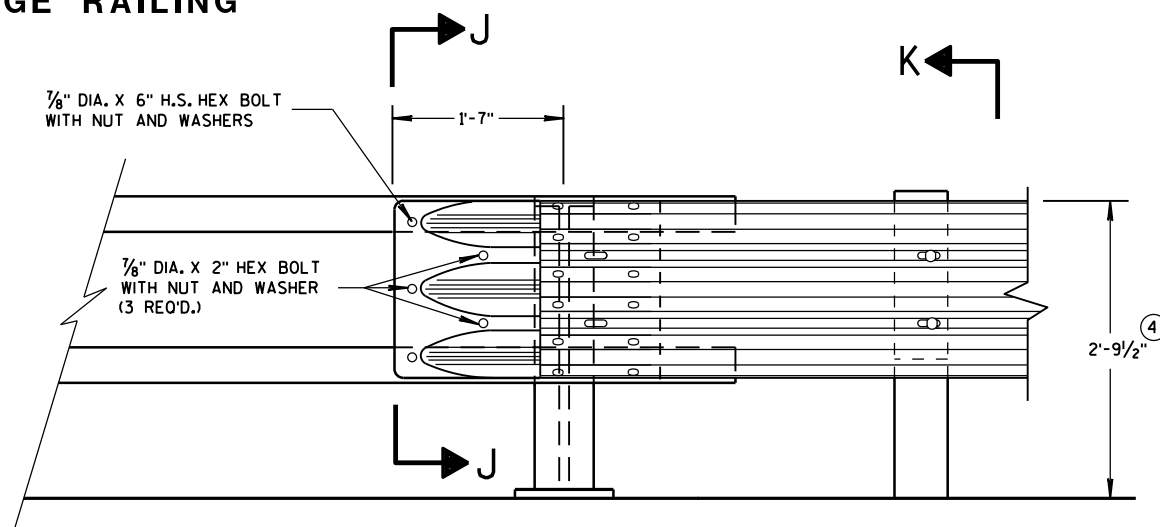
BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

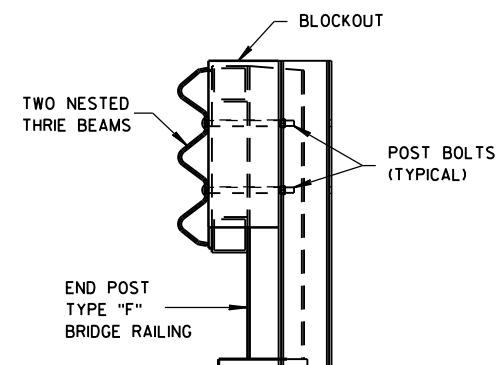


FRONT VIEW
THRIE BEAM CONNECTION TO
STEEL RAILING TYPE "W"



FRONT VIEW

THRIE BEAM CONNECTION TO
TUBULAR RAILING TYPE "F"



SECTION K-K

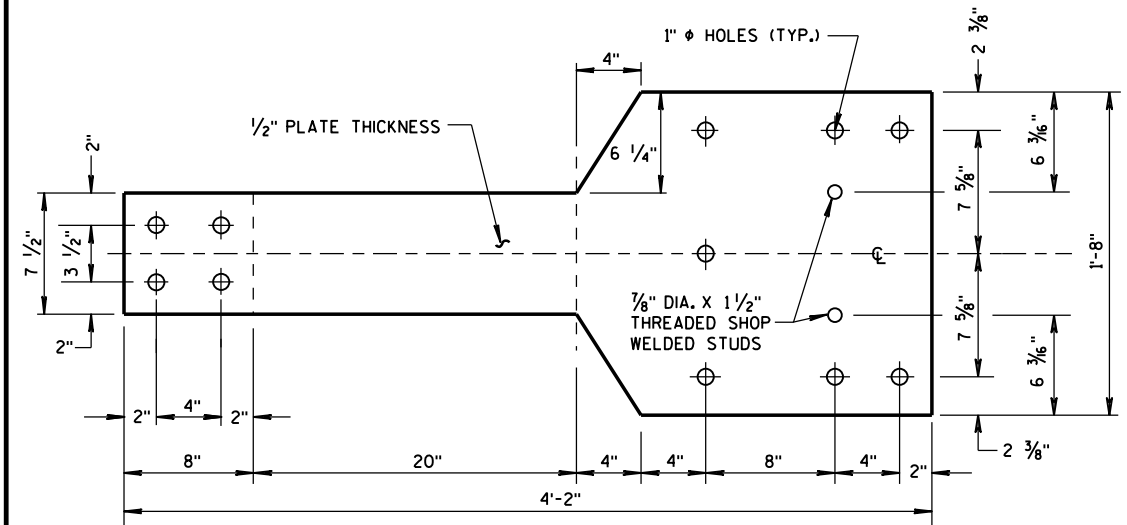
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

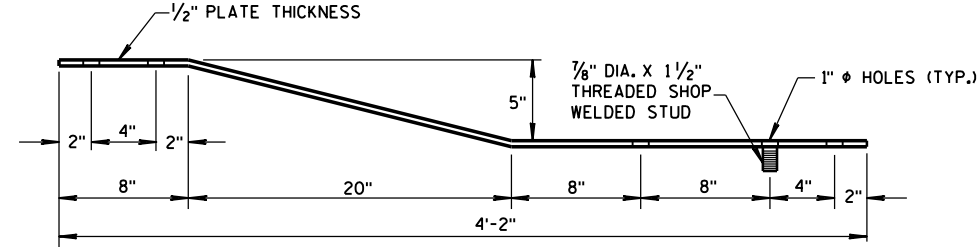
APPROVED June, 2015	/S/ Jerry H. Zogg
DATE	ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	

GENERAL NOTES

④ TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.

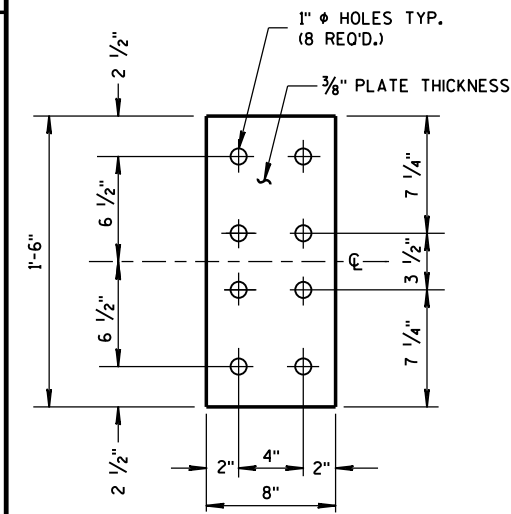


FRONT VIEW



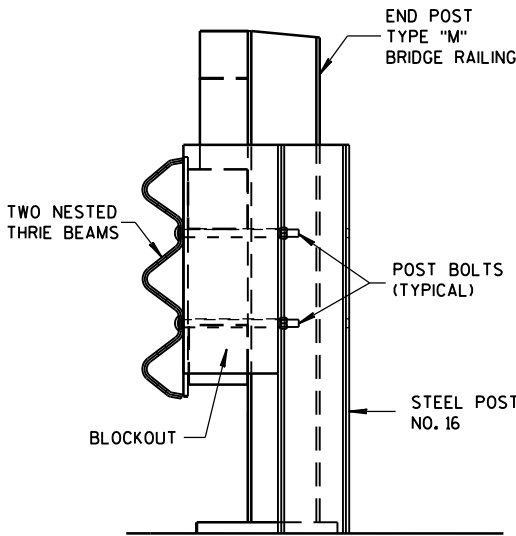
PLAN VIEW

BACK-UP PLATE DETAIL, TYPE "M"

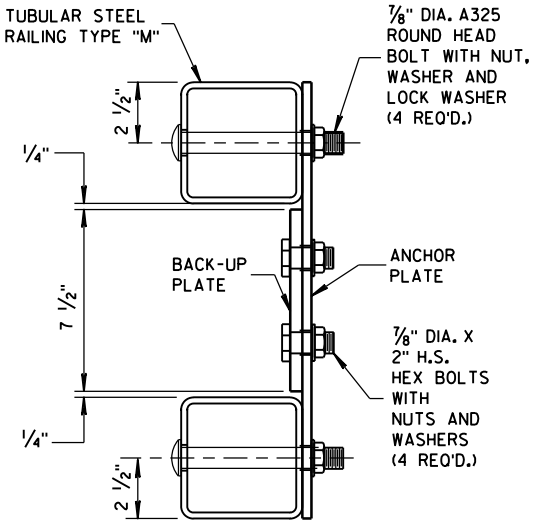


FRONT VIEW

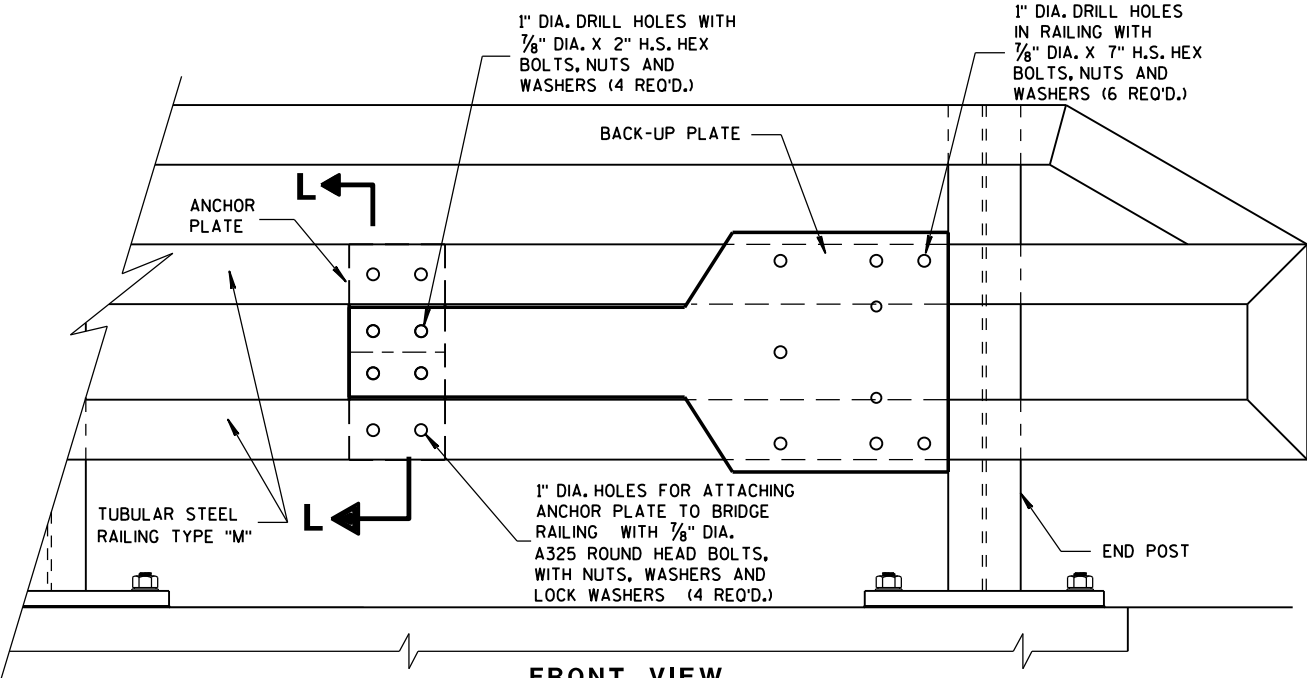
ANCHOR PLATE DETAIL, TYPE "M"



SECTION M-M

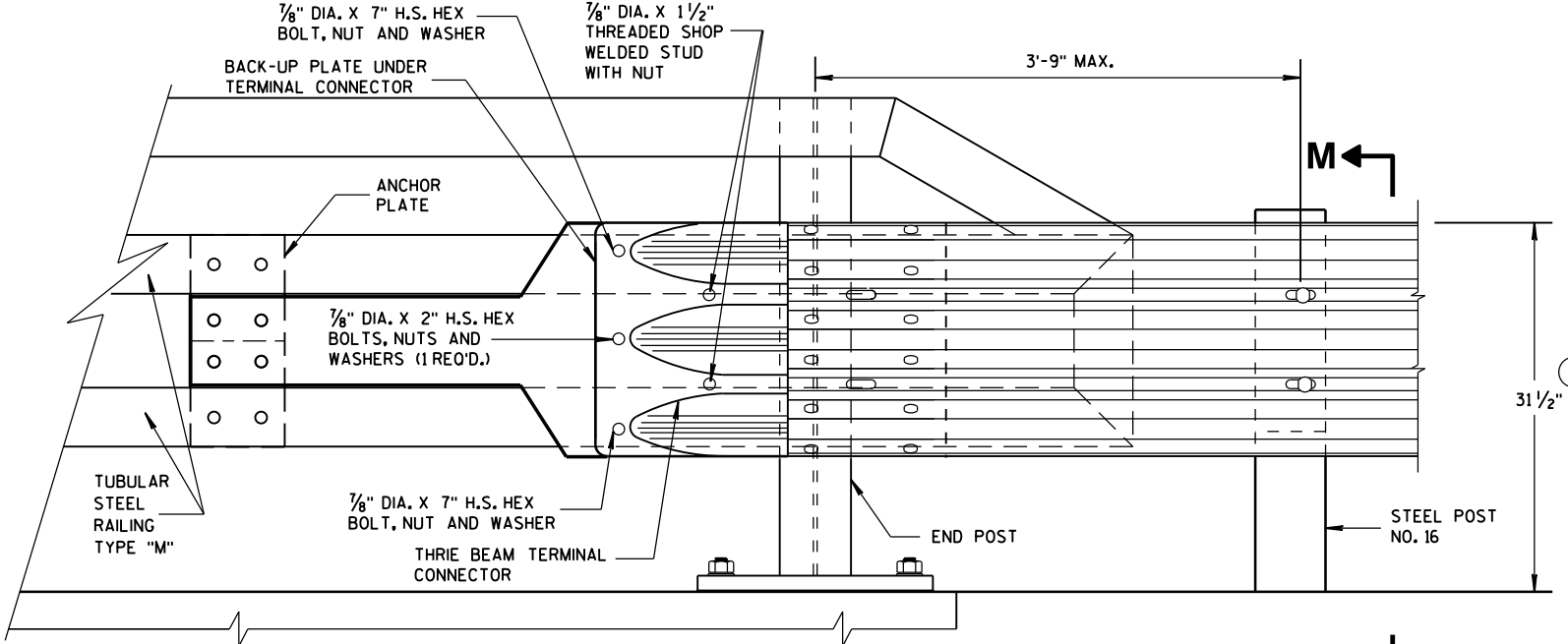


SECTION L-L

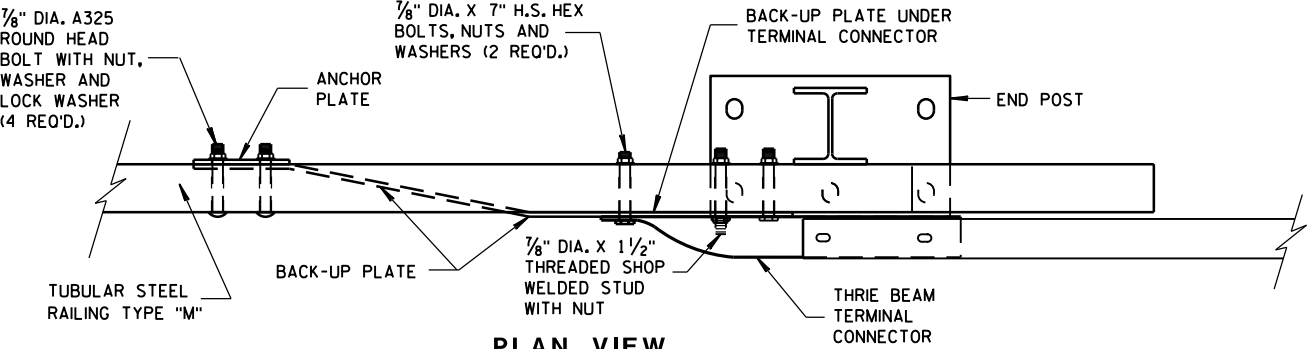


FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW



PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"















MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



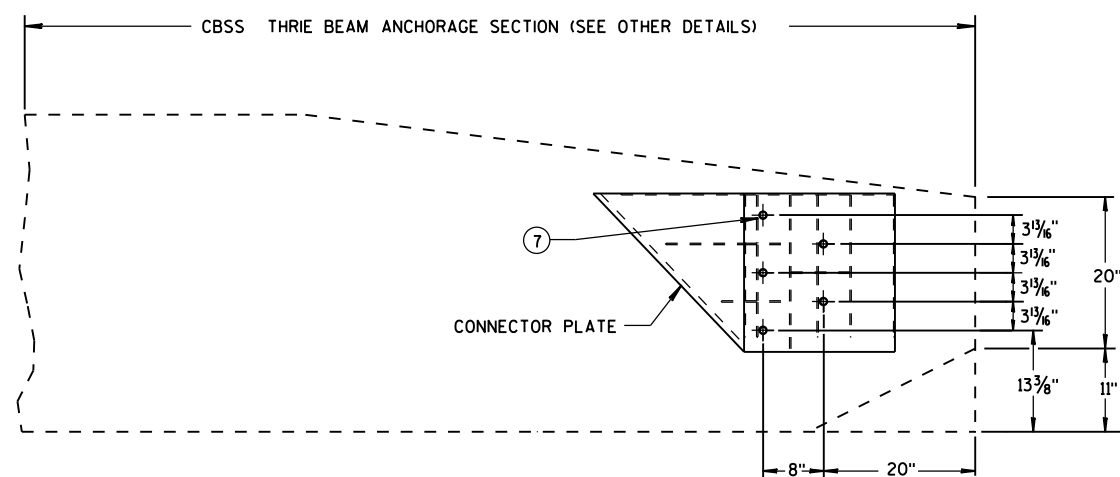
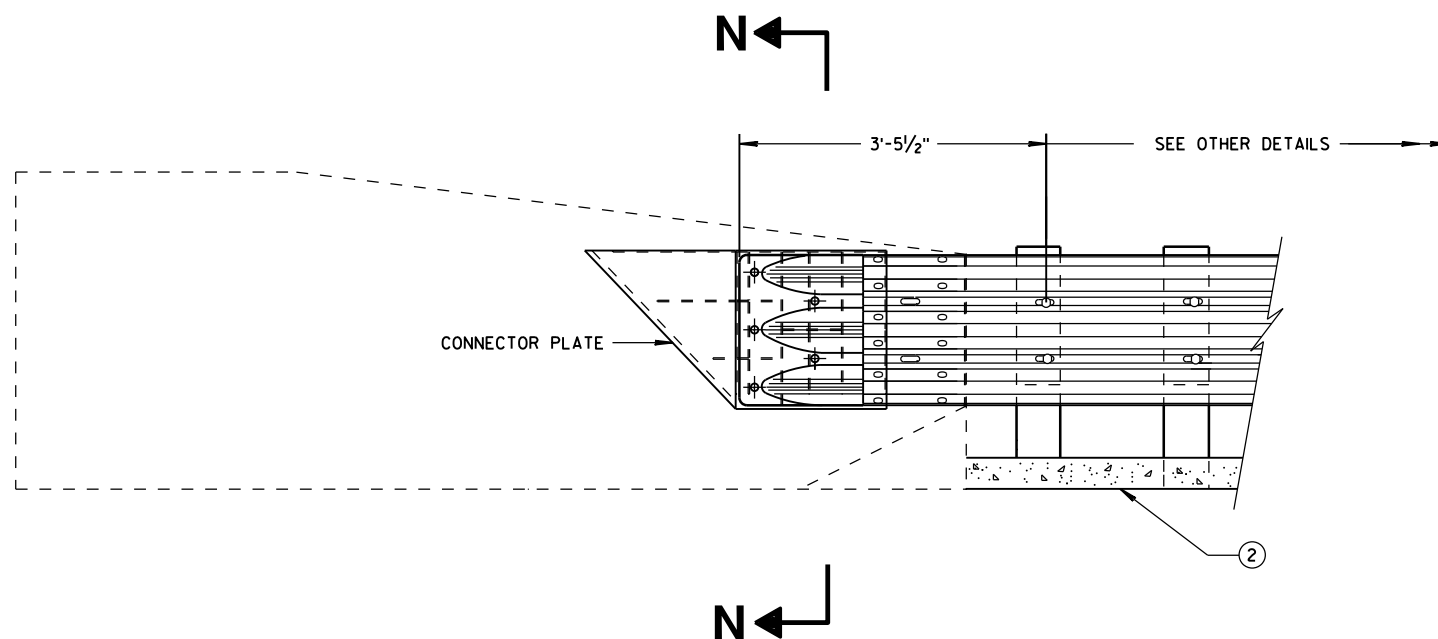
- 10 STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND $\frac{3}{8}$ " FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- 11 STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
 $\frac{3}{8}$ " FILLET WELD BY 1" LONG SPACED AT 2".

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	3/16"
P2	1		20" x 20" x 28 3/16"	3/16"
P3	1		39" x 3 5/8" x 20" x 19 5/16"	3/16"
S1	4		18 1/16" x 3 5/8" x 18 3/4"	1/4"
S2	1		10 1/4" x 2 1/16" x 10 3/8" x 1/2"	1/4"
S3	1		3" x 1/16" x 3/8" x 1/2"	1/4"
S4	1		6 1/8" x 2 1/16"	1/4"
S5	1		6 1/8" x 1 1/16"	1/4"
S6	1		7 3/4" x 1 3/4"	1/4"
S7	1		2 3/16" x 6" x 3 3/8" x 5 7/8"	1/4"
S8	1		1 5/32" x 7 1/2" x 2 1/2" x 7 3/8"	1/4"
S9	1		6 1/16" x 6 3/16" x 1 3/32"	1/4"
S10	1		1 7/8" x 9 7/8" x 3 5/8" x 9 1/16"	1/4"
S11	1		8 1/2" x 8 3/4" x 1 1/16"	1/4"

SINGLE SLOPE CONNECTION PLATE

APPROVED	
June, 2015	/S/ Jerry H. Zogg
DATE	ROADWAY STANDARDS DEVELOPMENT
FHWA	ENGINEER

THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



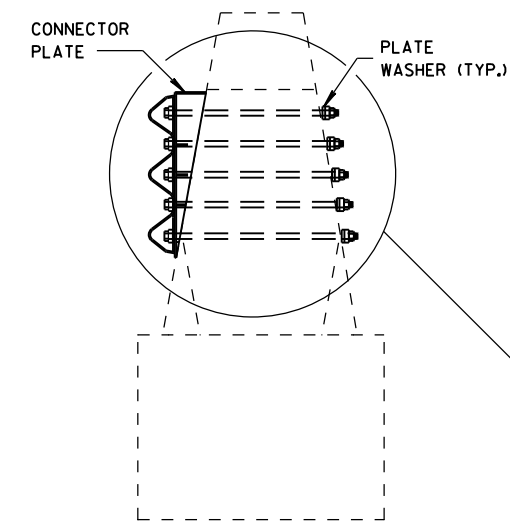
SINGLE SLOPE CONNECTION PLATE PLACEMENT

GENERAL NOTES

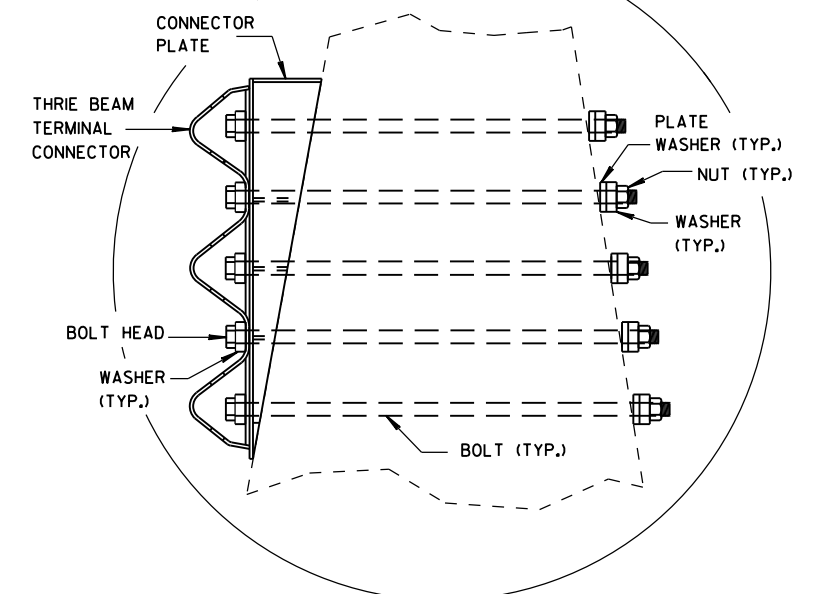
CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

(2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

(7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



SECTION N-N



MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015
DATE

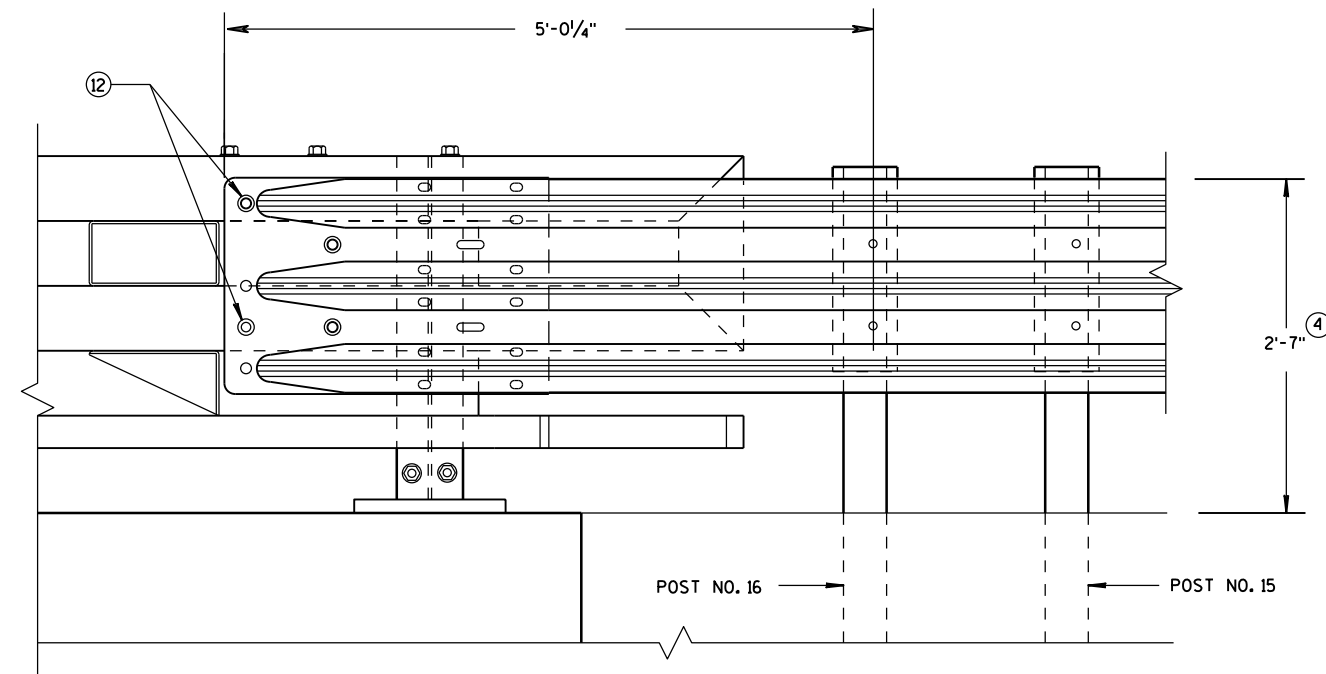
FHWA

/s/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

GENERAL NOTES

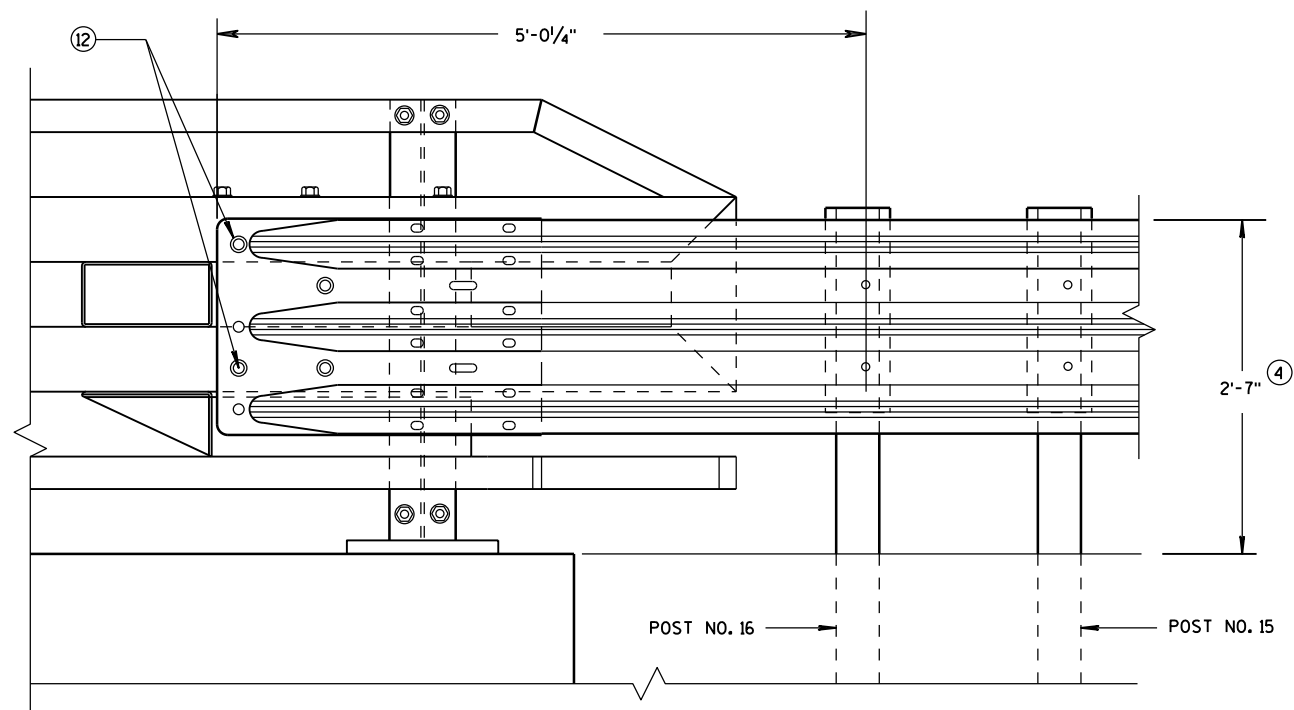
④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



ELEVATION OF DETAIL AT NY3 END POST

THRIE BEAM RAIL ATTACHMENT



ELEVATION OF DETAIL AT NY4 END POST

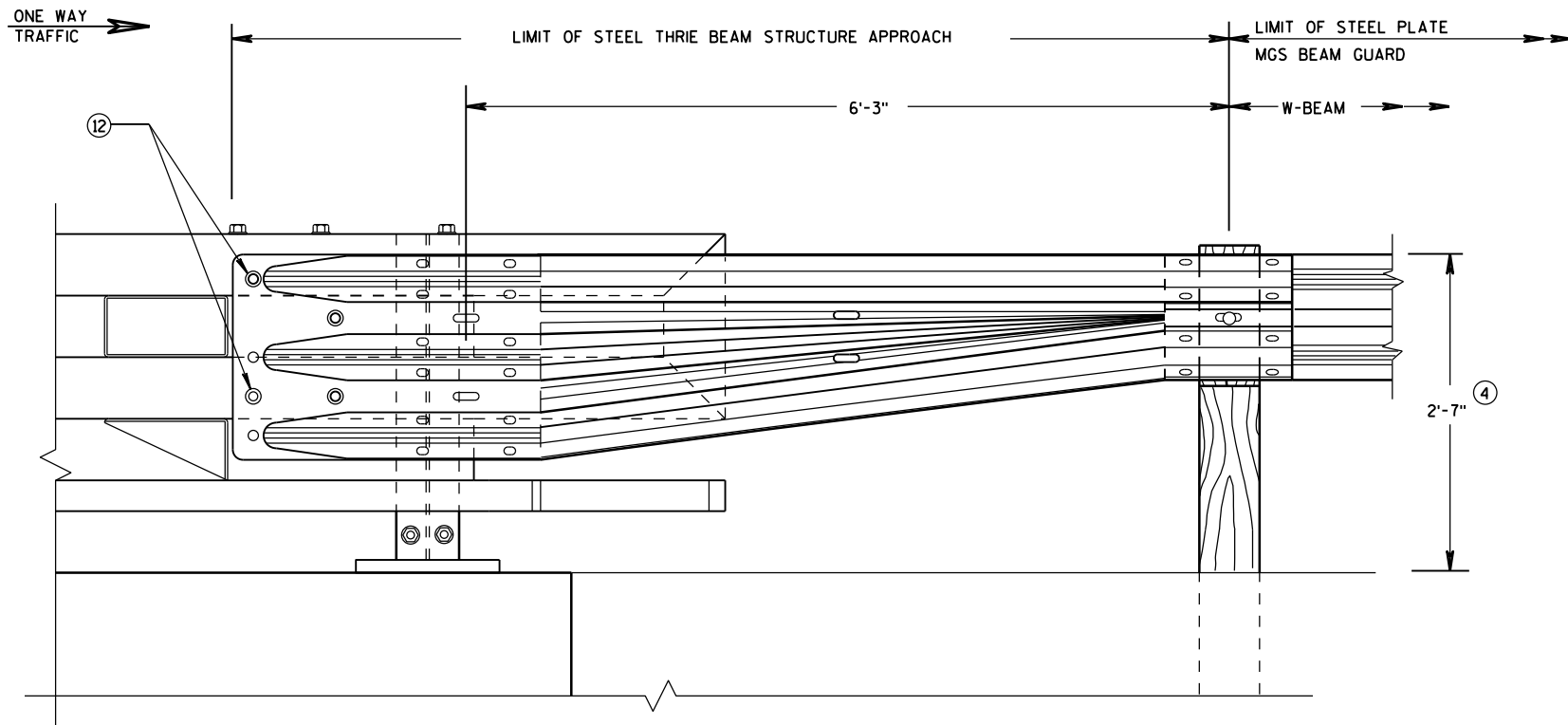
THRIE BEAM RAIL ATTACHMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

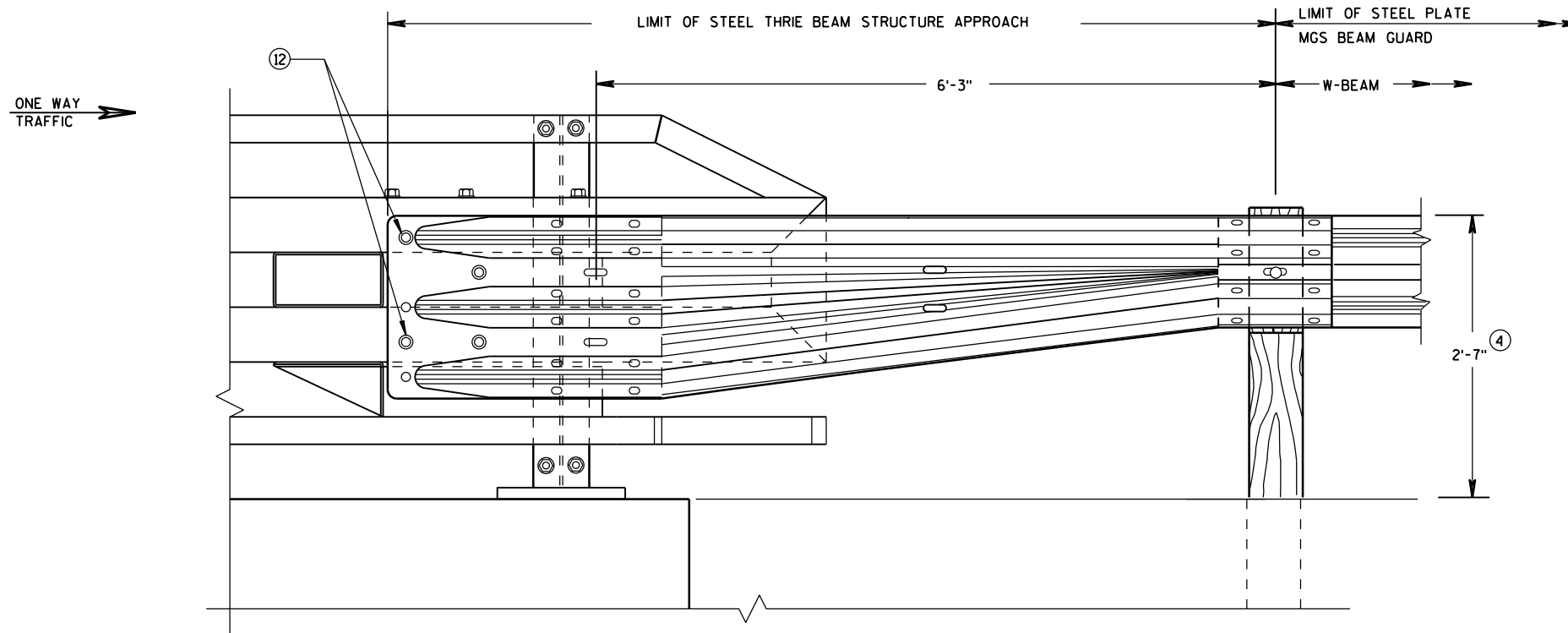


FRONT VIEW

**W BEAM TRANSITION AND
CONNECTION TO BRIDGE RAILING TYPE "NY3"**
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



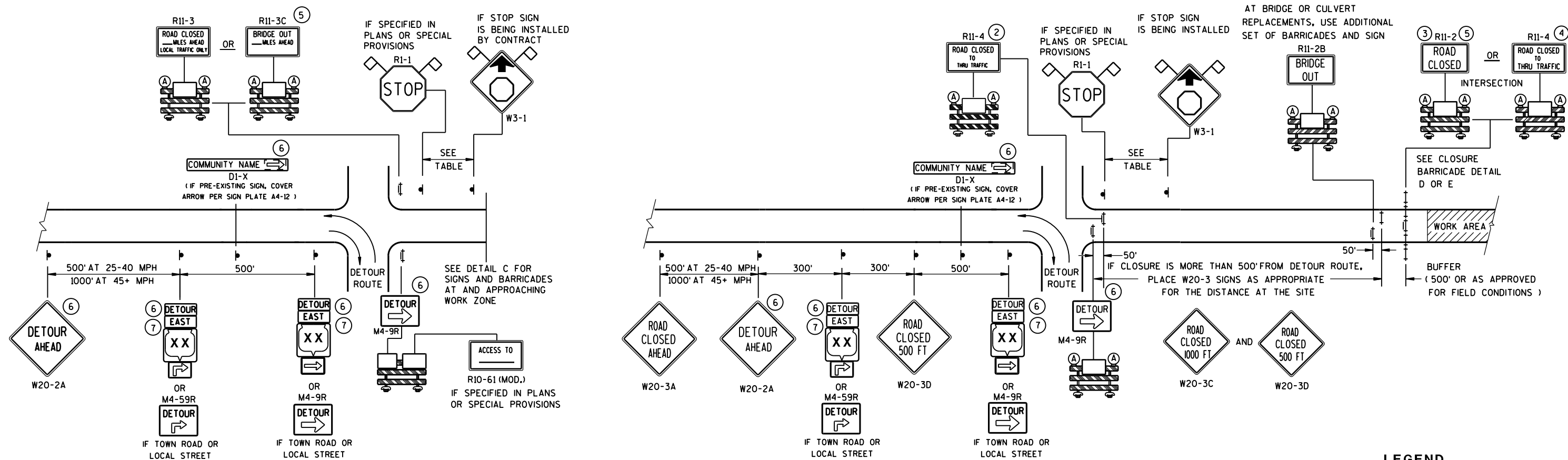
FRONT VIEW

**W BEAM TRANSITION AND
CONNECTION TO BRIDGE RAILING TYPE "NY4"**
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED June, 2015	/S/ Jerry H. Zogg
DATE	ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



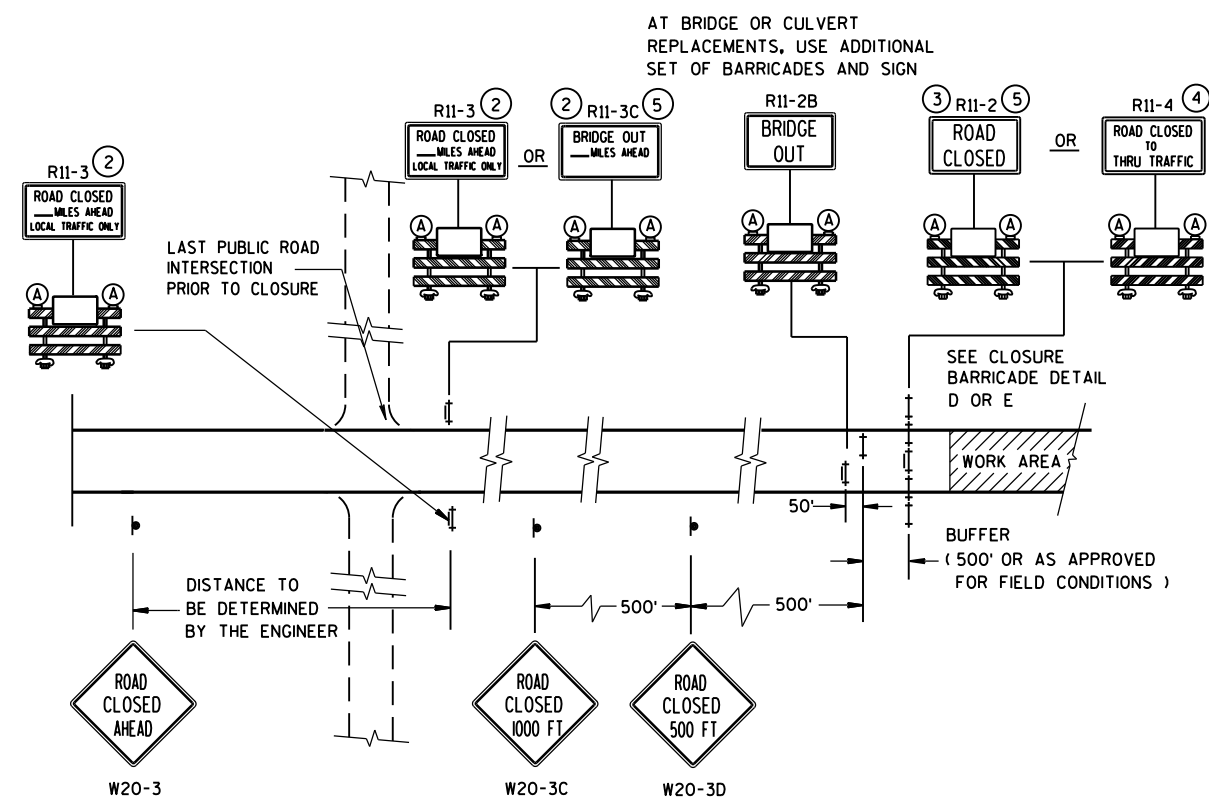
DETAIL A

MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)















WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (F T)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

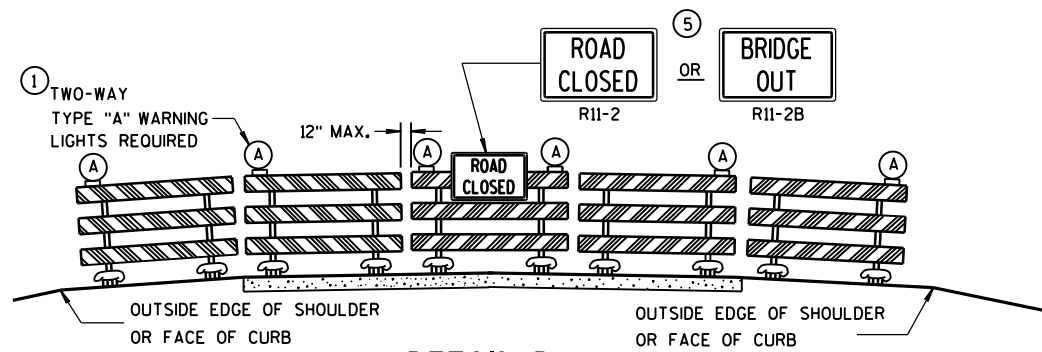
- # LEGEND
-  SIGN ON PERMANENT SUPPORT
-  TYPE III BARRICADE
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  TYPE "A" WARNING LIGHT (FLASHING)
-  WORK AREA
-  M4-8
-  M3-X
-  M1-4
-  M1-5A
-  M1-6
-  M05-1
-  M06-1
- FLAGS, 16" X 16" MIN., (ORANGE)

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

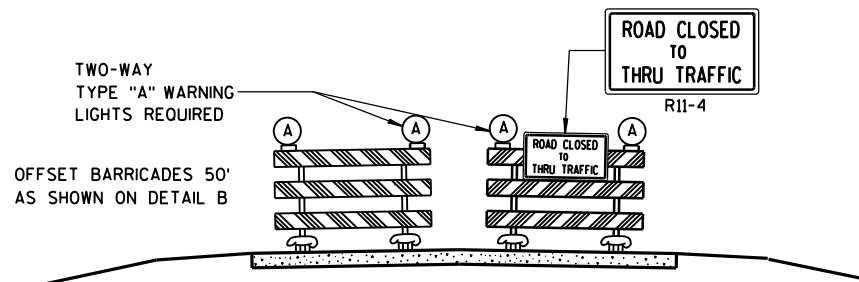
BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

Sept. 2015	/S/ Peter Amakobe Atepe
DATE	STATEWIDE WORK ZONE TRAFFIC
FHWA	SAFETY ENGINEER



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

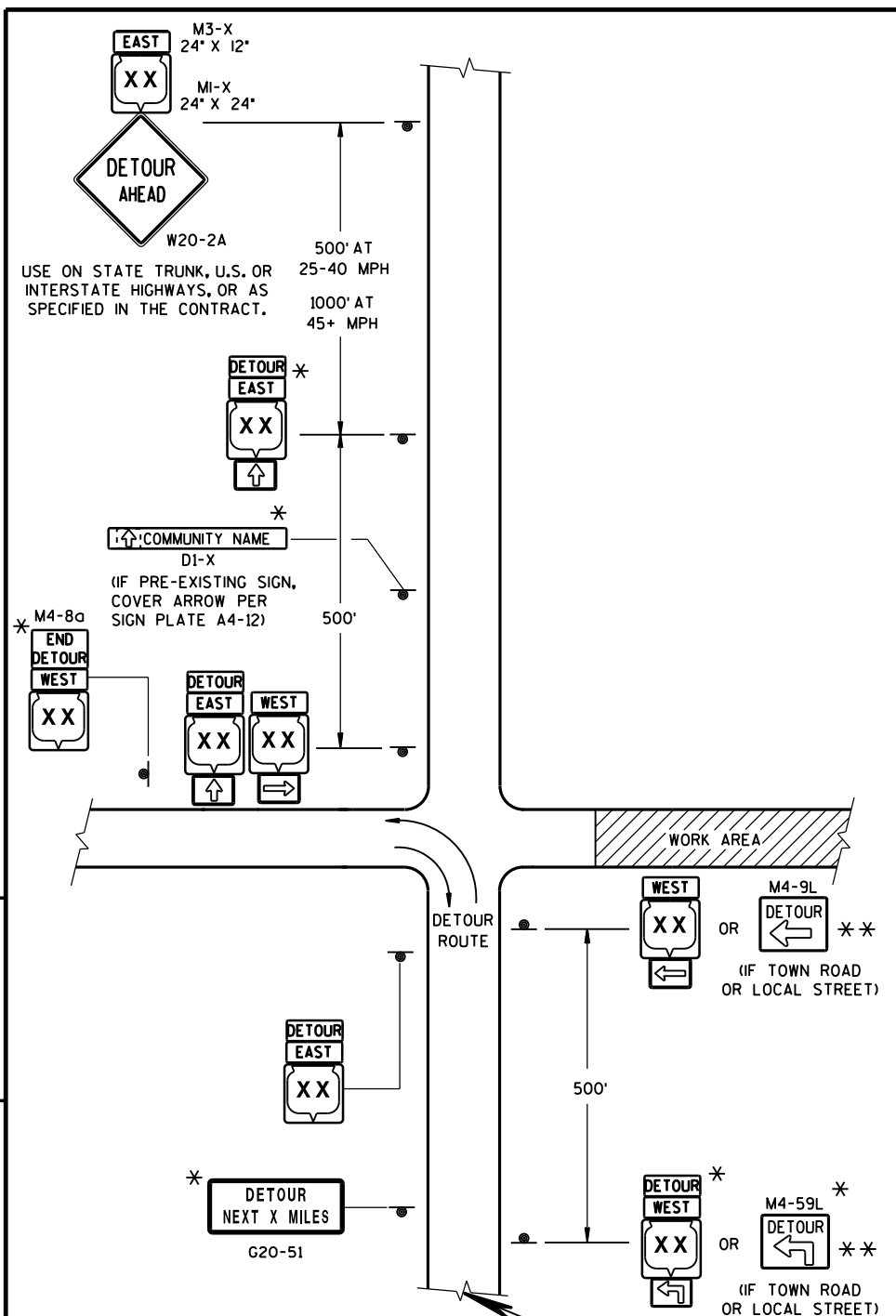
"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
Sept. 2015 DATE	/S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



THIS DRAWING PROVIDES GENERAL GUIDANCE ON TYPICAL DETOUR SIGN LAYOUT AND SPACING. SEE PROJECT DETOUR SIGNING SHEETS FOR SPECIFIC DETAILS FOR EACH PROJECT.

MATCH POINT

DETAIL F
DETOUR SIGNING

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS, MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

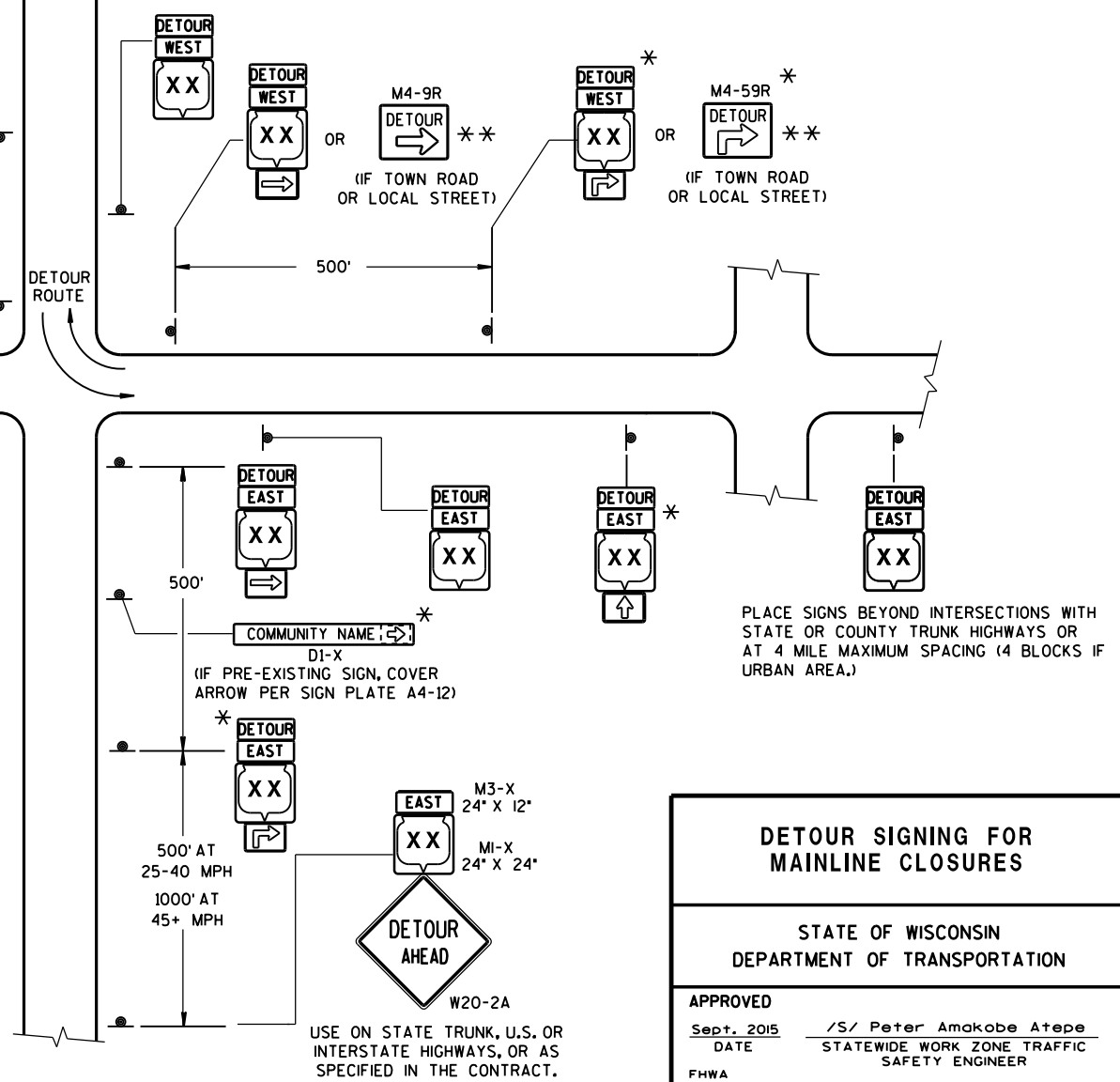
"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

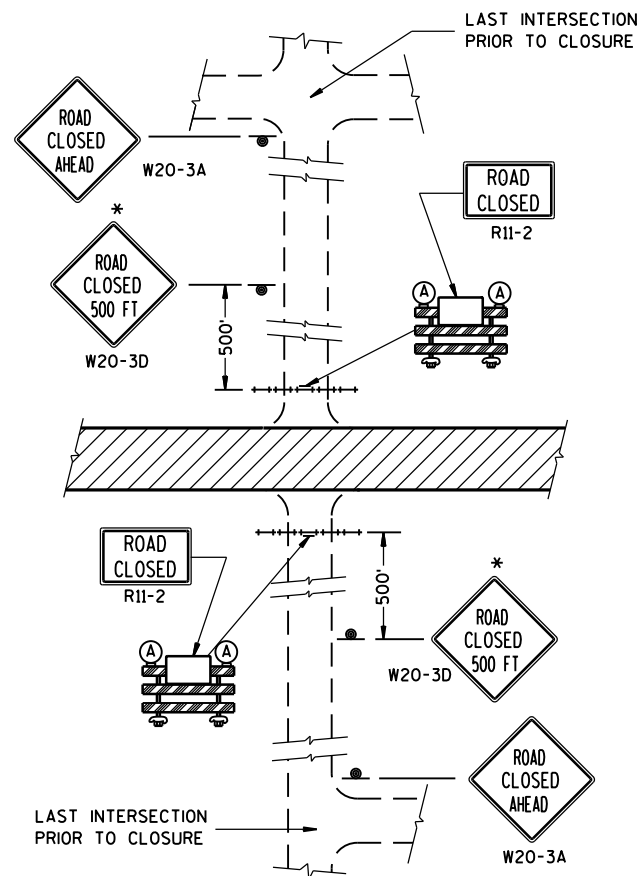
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-9 SHALL BE 30" X 24".
- M4-8a SHALL BE 24" X 18".
- G20-51 SHALL BE 60" X 24".
- W20-2 SHALL BE 48" X 48".
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.

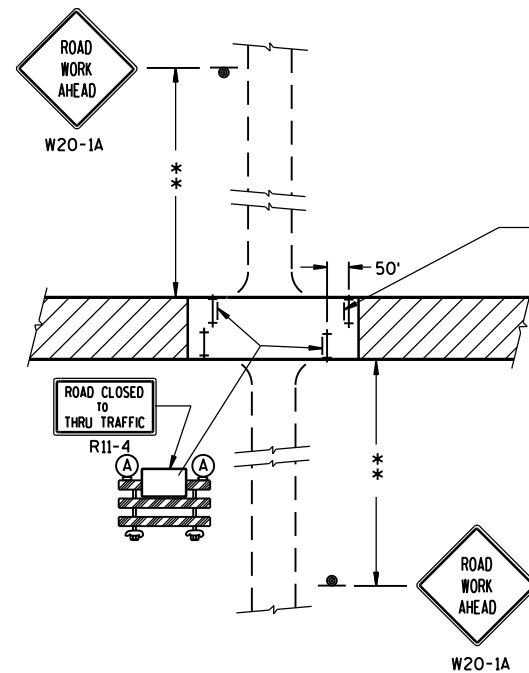
** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.



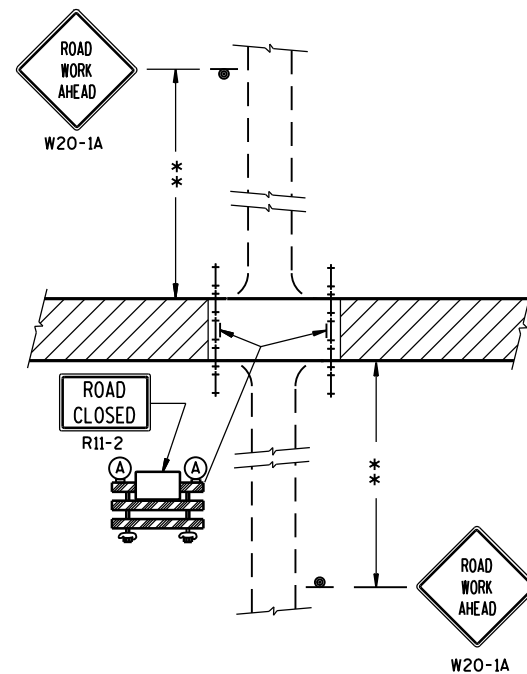
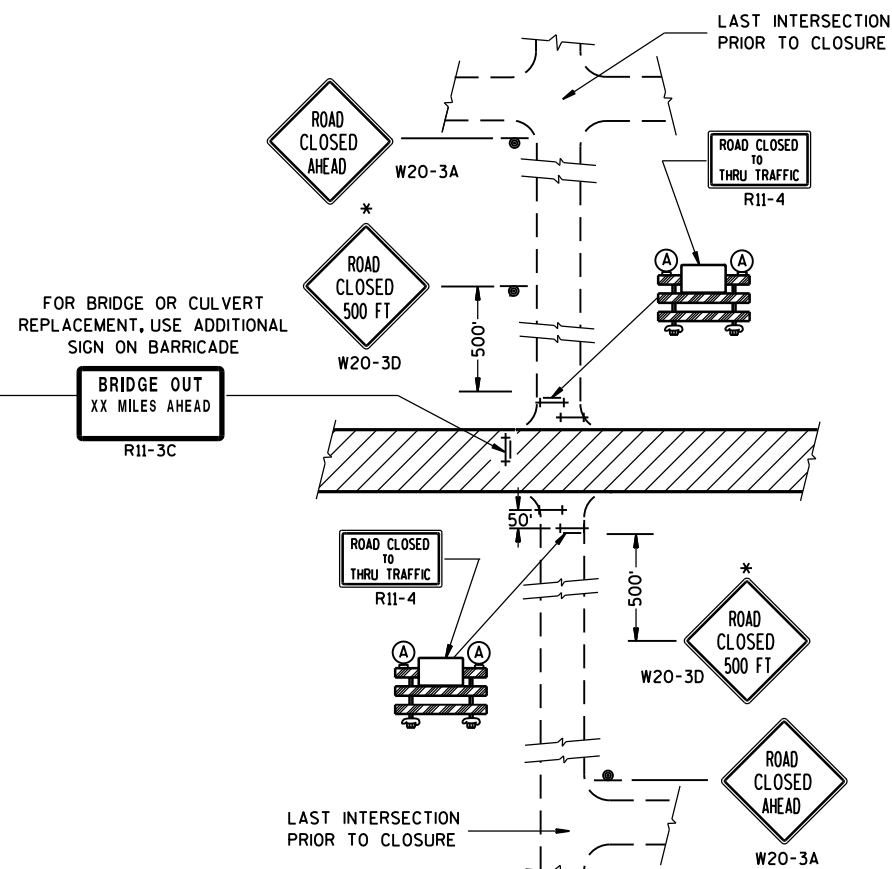
DETOUR SIGNING FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED	DATE
Sept. 2015	/S/ Peter Amakobe Atepe
FWHA	STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER

**DETAIL 1**

(NO ACCESS TO PROJECT)

**DETAIL 3**

(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS).

**DETAIL 2**(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT).**DETAIL 4**(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3 AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

*OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FT. OR LESS FROM THE WORK ZONE.

**500' MAX. OR AT LAST INTERSECTION WHICHEVER IS CLOSER.

LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

**BARRICADES AND SIGNS
FOR
SIDEROAD CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

Sept. 2015

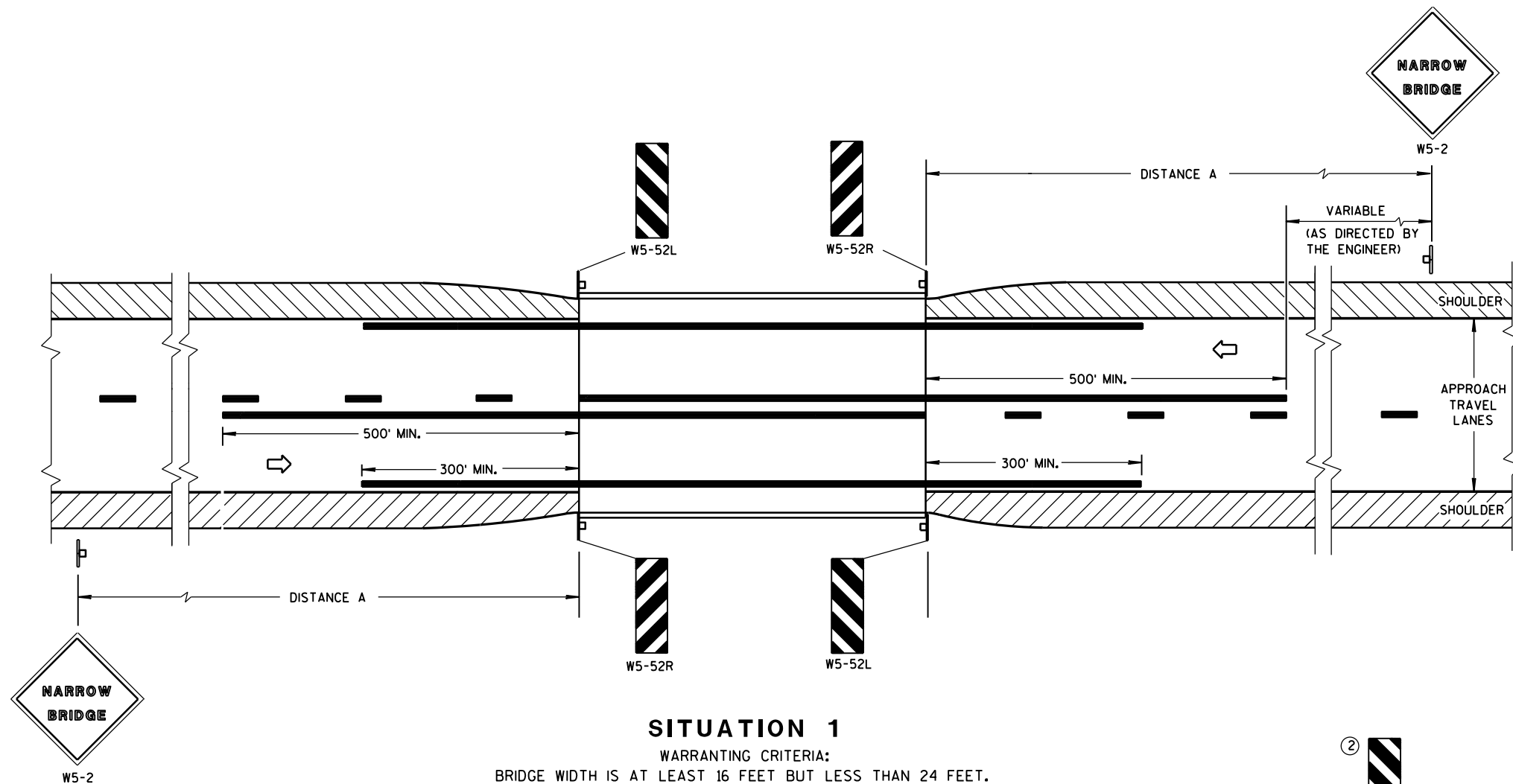
DATE

FHWA

/S/ Peter Amakobe Atepe

STATEWIDE WORK ZONE TRAFFIC

SAFETY ENGINEER



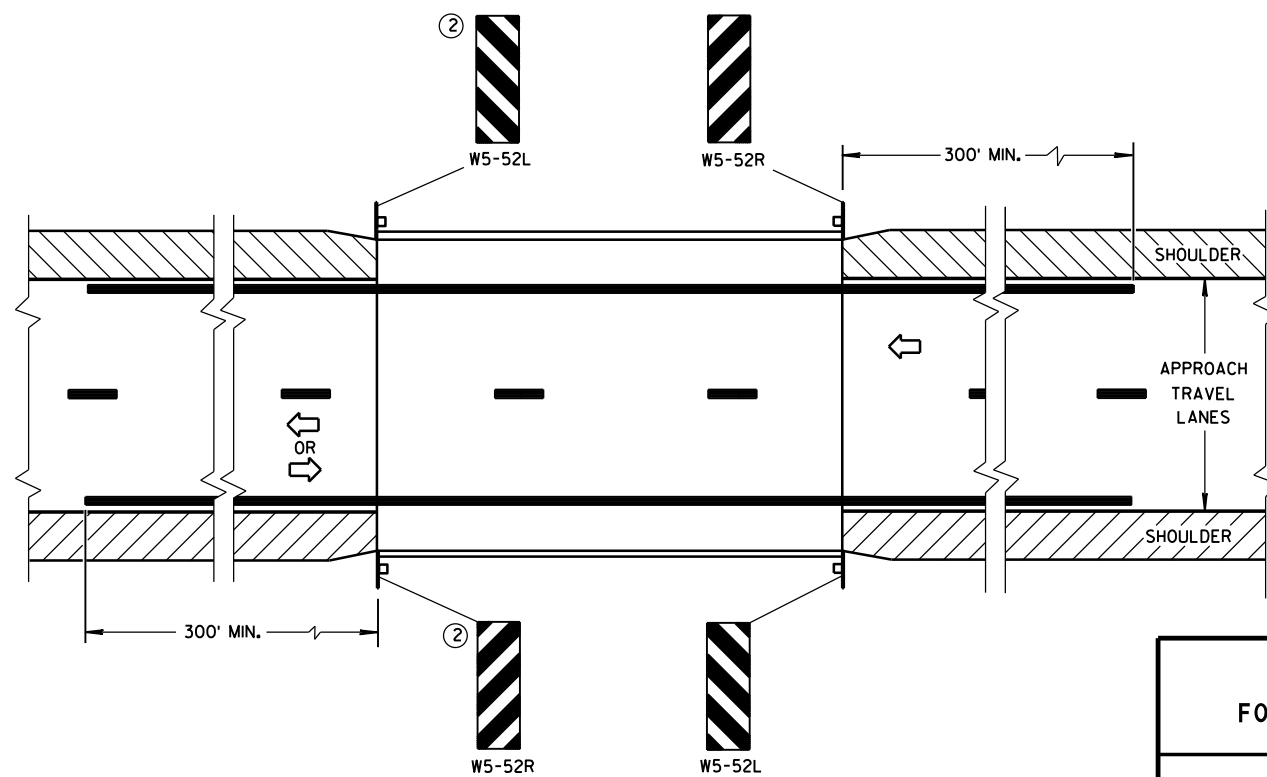
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

- ① LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.
- ② OMIT ON ONE-WAY TRAVELLED WAYS.
- ③ EDGE OF W5-52 SIGN SHALL BE PLACED IN LINE WITH FACE OF CURB OR PARAPET.

SIGNING & MARKING
FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

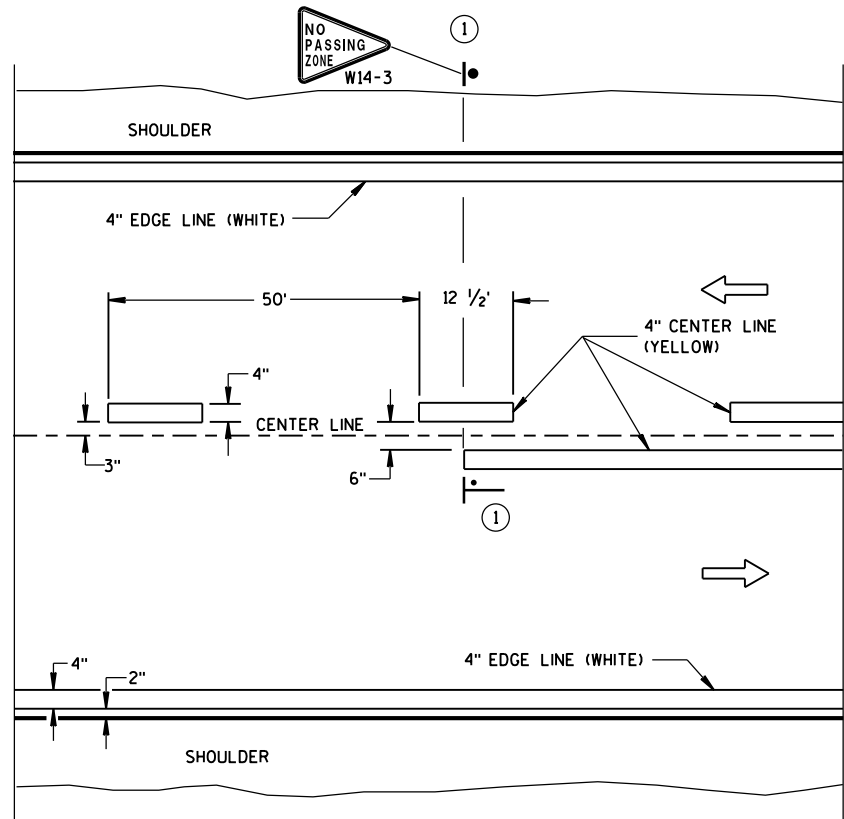
APPROVED

4-18-16

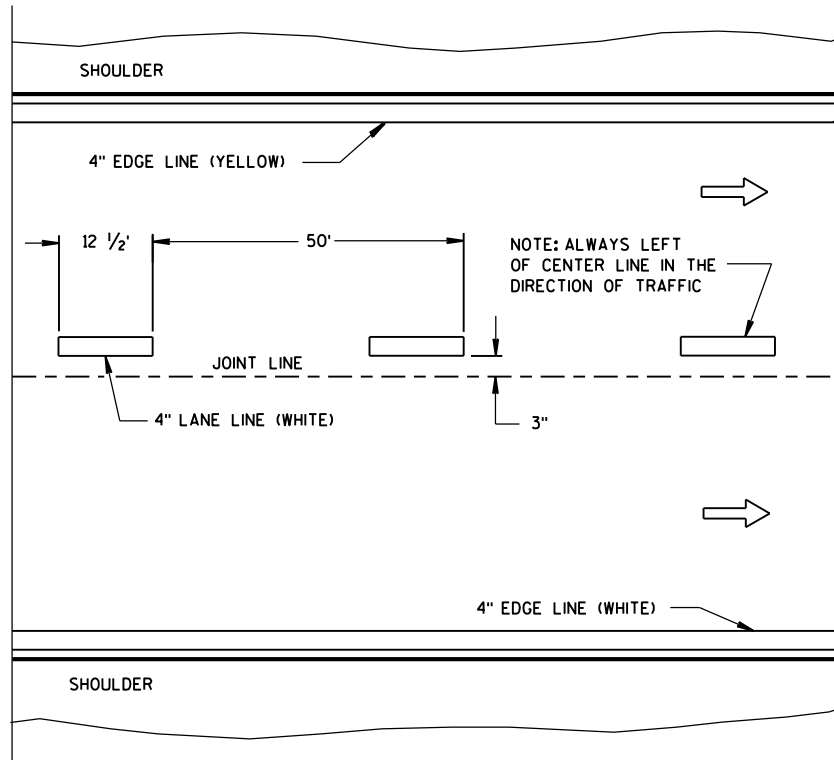
DATE

FHWA

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER

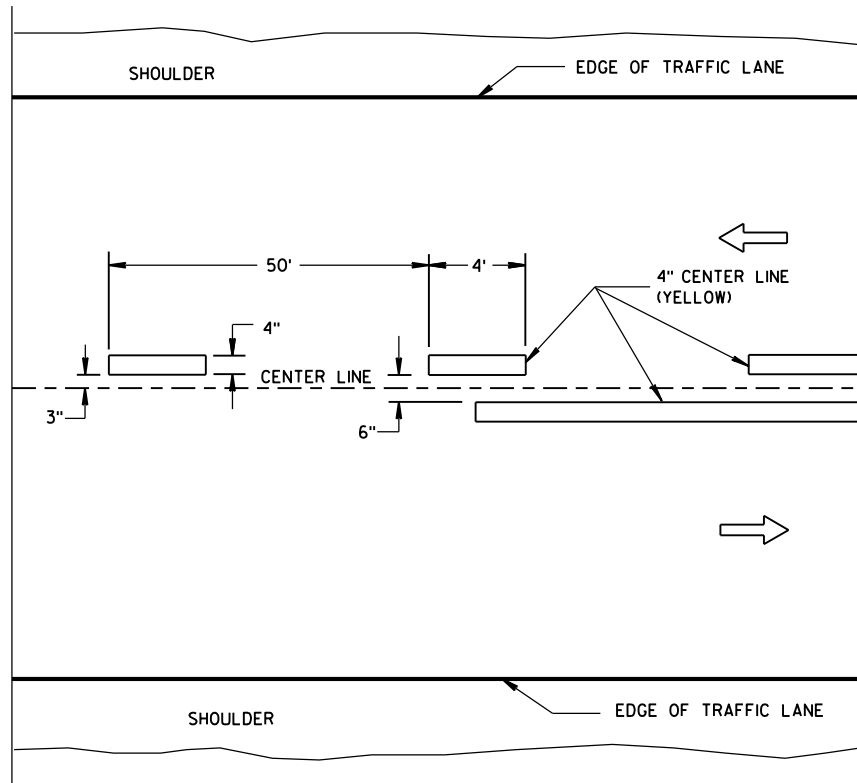


TWO WAY TRAFFIC

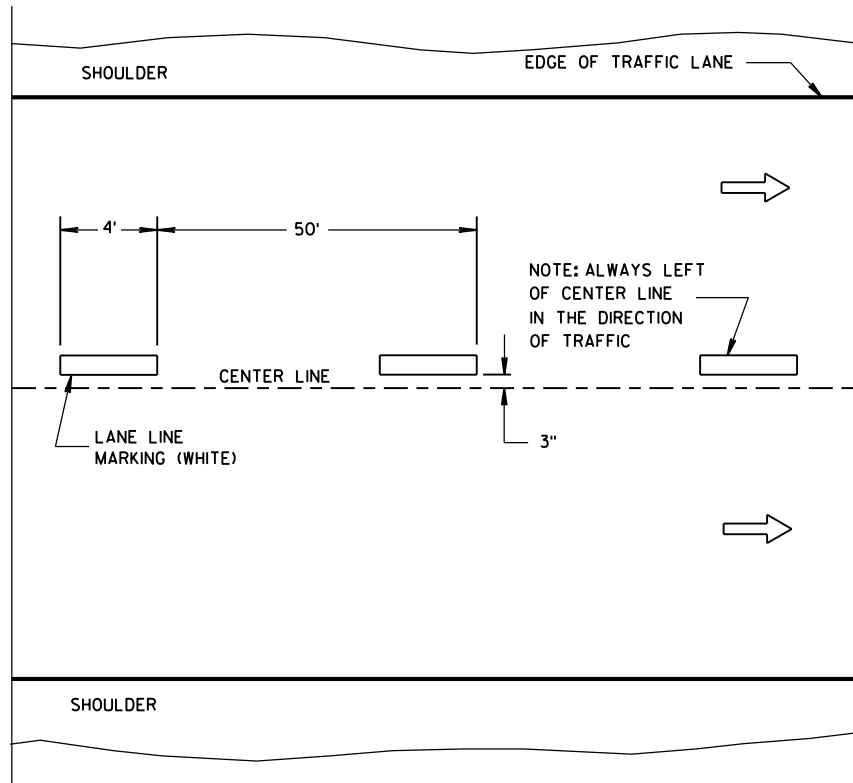


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

① NO PASSING ZONE W14-3 SIGN SHALL BE LOCATED WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

LEGEND

—●—"T" MARKING

● POST MOUNTED SIGN

LONGITUDINAL MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept., 2016 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING FACTOR: RF = 1.16
OPERATING RATING FACTOR: RF = 1.50
WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 250(KIPS)

STRUCTURE IS DESIGN FOR A FUTURE WEARING
SURFACE OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:

CONCRETE MASONRY:
SLAB, PARAPETS & APPROACH SLAB $f'_c = 4,000$ P.S.I.
ALL OTHER, INCLUDING APPROACH SLAB FOOTING $f'_c = 3,500$ P.S.I.

BAR STEEL REINFORCEMENT:
GRADE 60 $f_y = 60,000$ P.S.I.
STAINLESS, GRADE 60 $f_y = 60,000$ P.S.I.

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 PILING DRIVEN TO
A REQUIRED DRIVING RESISTANCE OF 150 TONS ** PER PILE AS
DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.
ESTIMATED 60'-0" (WEST) AND 55'-0" (EAST) LONG.

** THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR
DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A
RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE
DRIVEN PILE CAPACITY.

HYDRAULIC DATA

100 YEAR FREQUENCY

$Q_{100} = 400$ C.F.S.
VEL. = 5.9 F.P.S.
HW₁₀₀ = EL. 849.40
WATERWAY AREA = 68 SQ. FT.
DRAINAGE AREA = 2.6 SQ. MI.
ROADWAY OVERTOPPING = N/A
SCOUR CRITICAL CODE = 8

2 YEAR FREQUENCY

$Q_2 = 84$ C.F.S.
HW₂ = EL. 847.24

TRAFFIC VOLUME

ADT = 6300 (2018)
R.D.S. = 60 M.P.H.

STRUCTURE DESIGN CONTACTS:

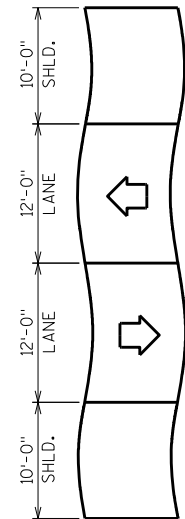
CARLA PRINCIPE (608) 261-6110
LAURA SHADEWALD (608) 267-9592

NO.	DATE	REVISION	BY
BUREAU OF STRUCTURES			
ACCEPTED <i>William C. Dierker</i> 5/11/17 CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE B-23-175			
STH 69 OVER WITTENWYLER CREEK			
COUNTY	GREEN	TOWN/CITY/VILLAGE	WASHINGTON
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	CSP	DESIGNED CK'D.	DFD
DRAWN BY	CSP	PLANS CK'D.	MWB
GENERAL PLAN			SHEET 1 OF 12

SCALE = 8.00

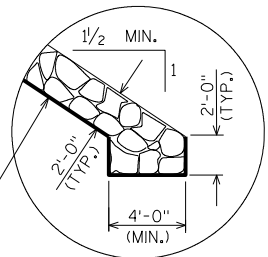


END OF W. STRUCTURAL
APPROACH SLAB
STA. 473+60.42



NAME PLATE
FOR LOCATION
SEE SHEET 10

BENCH MARK CAP
(WHEN SUPPLIED) FOR
LOCATION SEE SHEET 10



RIPRAP TOE DETAIL

PLAN
SINGLE SPAN FLAT SLAB

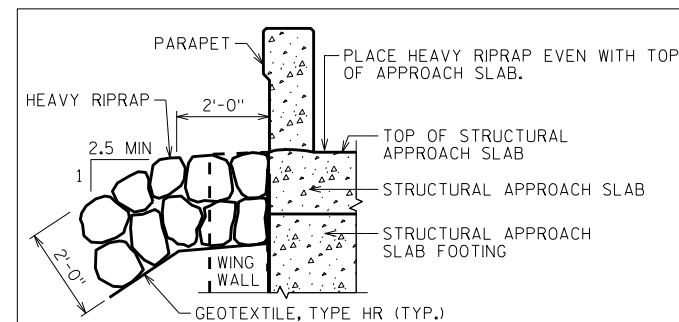
* PROVIDE FOR THREE BEAM
GUARD RAIL ATTACHMENT
AT UNUSED ANCHOR ASSEMBLIES
CAULK HOLES SHUT WITH
"100% SILICONE CAULK".

⊙ INDICATES WING NUMBER

EXISTING STRUCTURE (B-23-0006),
A 1-SPAN CONCRETE DECK
W/ STEEL STRINGERS, AND TIMBER
ABUTMENTS ON TIMBER PILES,
TO BE REMOVED

END OF E. STRUCTURAL APPROACH
SLAB STA. 474+37.58

STRUCTURAL
APPROACH SLAB
(TYP.)

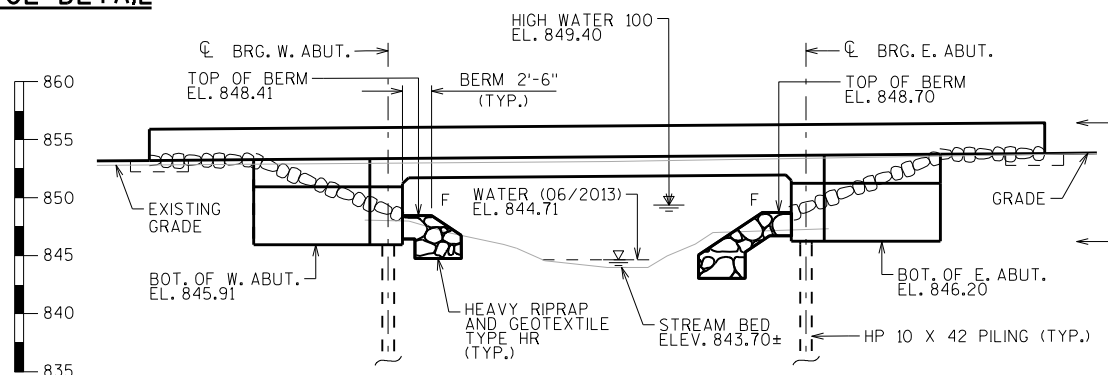


TYPICAL FILL SECTION AT WING TIPS

END RIPRAP AT WING TIPS. CONTINUE 2.5:1 SLOPE THROUGH
ROADWAY EMBANKMENT AT STRUCTURAL APPROACH SLABS.

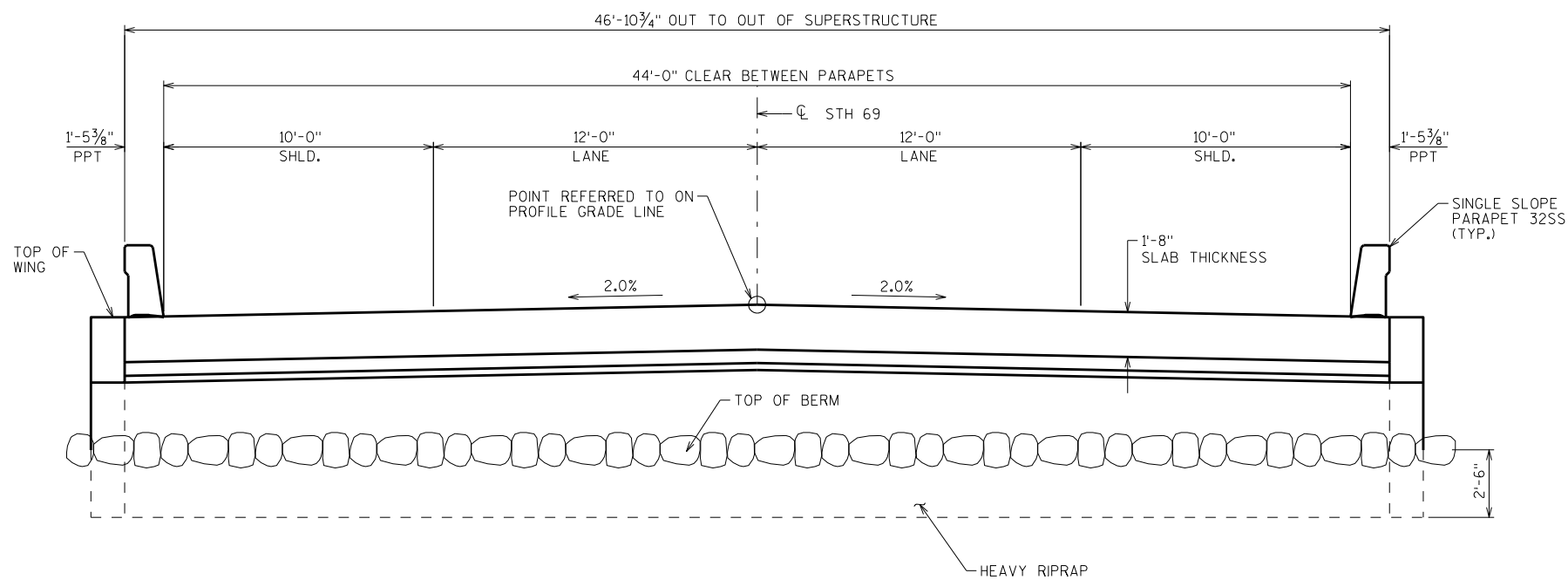
LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT DETAILS
6. EAST ABUTMENT
7. EAST ABUTMENT DETAILS
8. SUPERSTRUCTURE PLAN
9. SUPERSTRUCTURE DETAILS
10. SINGLE SLOPE PARAPET 32SS
11. WEST STRUCTURAL APPROACH SLAB
12. EAST STRUCTURAL APPROACH SLAB

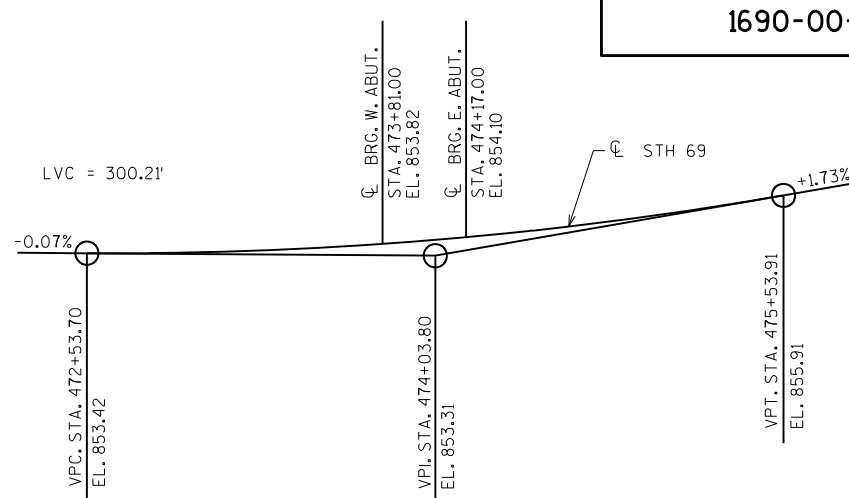


ELEVATION

NORMAL TO WITTENWYLER CREEK

**CROSS SECTION THRU ROADWAY**

(LOOKING EAST)

**PROFILE GRADE LINE - CL STH 69****GENERAL NOTES**

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

AT THE BACK FACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL. ALSO EXCLUDED IS THE "BASE AGREGGATE DENSE 1¹/₄-INCH AS DETAILED ON THE STRUCTURAL APPROACH SLAB SHEETS.

THE QUANTITY FOR BACKFILL STRUCTURE IS CALCULATED BASED ON THE DETAIL SHOWN IN THE PLANS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE, UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

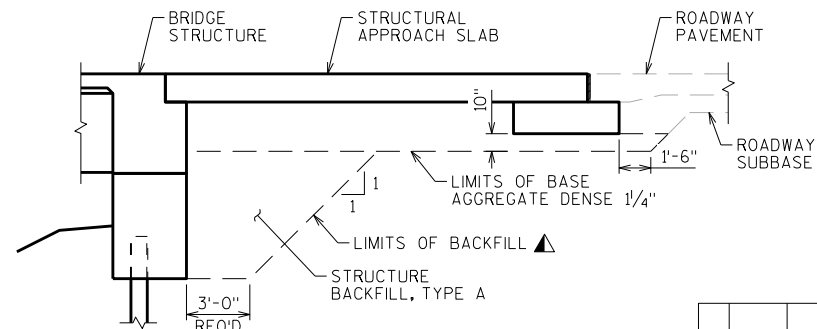
PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE ENTIRE TOP OF DECK SURFACE AND TOP OF APPROACH SLAB SURFACE.

PIGMENTED SURFACE SEALER TO BE APPLIED TO THE FRONT FACE AND THE TOP OF THE PARAPETS, INCLUDING PARAPETS ON APPROACH SLAB.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE 'HR' TO THE EXTENT SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS.

TOTAL ESTIMATED QUANTITIES

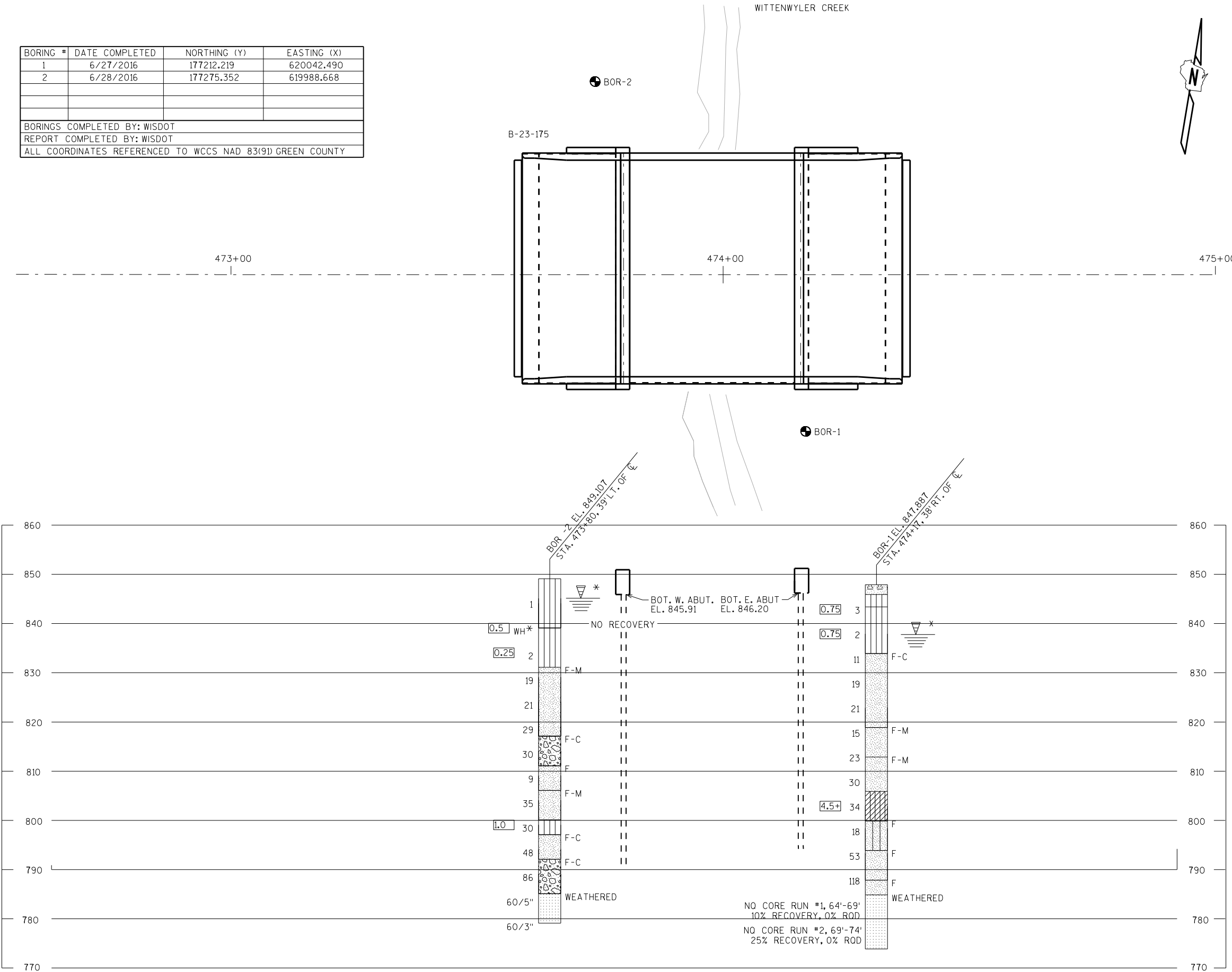
BID ITEM NUMBER	BID ITEMS	UNIT	WEST APP.	WEST ABUT.	SUPER	EAST APP.	EAST ABUT.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA. 474+00	LS	—	—	—	—	—	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-23-175	LS	—	—	—	—	—	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	—	73	—	—	73	146
305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	—	145	—	—	145	290
502.0100	CONCRETE MASONRY BRIDGES	CY	63	41	125	63	41	333
502.3200	PROTECTIVE SURFACE TREATMENT	SY	98	—	182	98	—	378
502.3210	PIGMENTED SURFACE SEALER	SY	18	—	34	18	—	70
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	—	2,880	—	—	2880	5,760
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	10,450	1,110	24,660	10,450	1,110	47,780
505.0800.S	BAR STEEL REINFORCEMENT HS STAINLESS STRUCTURES	LB	—	220	—	—	220	440
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	—	12	—	—	12	24
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	—	420	—	—	385	805
606.0300	RIPRAP HEAVY	CY	—	72	—	—	87	159
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	—	87	—	—	87	174
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	2	—	—	2	—	4
645.0120	GEOTEXTILE TYPE HR	SY	—	112	—	—	136	248
	NON-BID ITEMS							
	FILLER	SIZE	—	—	—	—	—	1/2" . 3/4" . 1 1/2"

**TYPICAL SECTION THRU ABUTMENT**

▲ BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-23-175			
DRAWN BY CSP		PLANS CK'D. MWB	
CROSS SECTION & QUANTITIES			SHEET 2

BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	6/27/2016	177212.219	620042.490
2	6/28/2016	177275.352	619988.668
BORINGS COMPLETED BY: WISDOT			
REPORT COMPLETED BY: WISDOT			
ALL COORDINATES REFERENCED TO WCCS NAD 83(91) GREEN COUNTY			



STATE PROJECT NUMBER		
1690-00-82		
MATERIAL SYMBOLS		
ASPHALT	TOPSOIL	PEAT
CONCRETE	FILL	GRAVEL
SAND	CLAY	SILT
BOULDERS OR COBBLES	LIMESTONE	BEDROCK (UNKNOWN)
SHALE	SANDSTONE	IGNEOUS/META

LEGEND OF BORING

BORING #/EL. STA., OFF-SET

ST

(1) 0.25 (2) 17

F-C

COBBLE OR BOULDER

WEATHERED LIMESTONE

CORE RUN #1 - 24'-29' REC=80%, ROD=72%

(1) UNCONFINED STRENGTH, AS DETERMINED BY A POCKET PENETROMETER (TSF)

(2) UNLESS OTHERWISE, SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

GROUND WATER ELEVATION

▽ AT TIME OF DRILLING

▽ END OF DRILLING

▽ AFTER DRILLING

ABBREVIATIONS

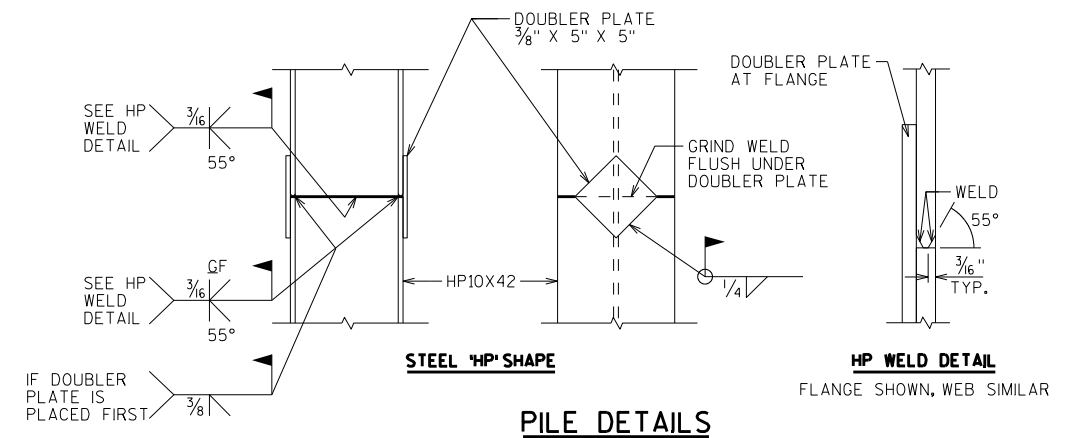
F-FINE M-MEDIUM C-COARSE ST-SHELBY TUBE

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-23-175			
DRAWN BY TLP/CSP		PLANS CKD. MWB	
SUBSURFACE EXPLORATION			SHEET 3

SCALE = 10:00

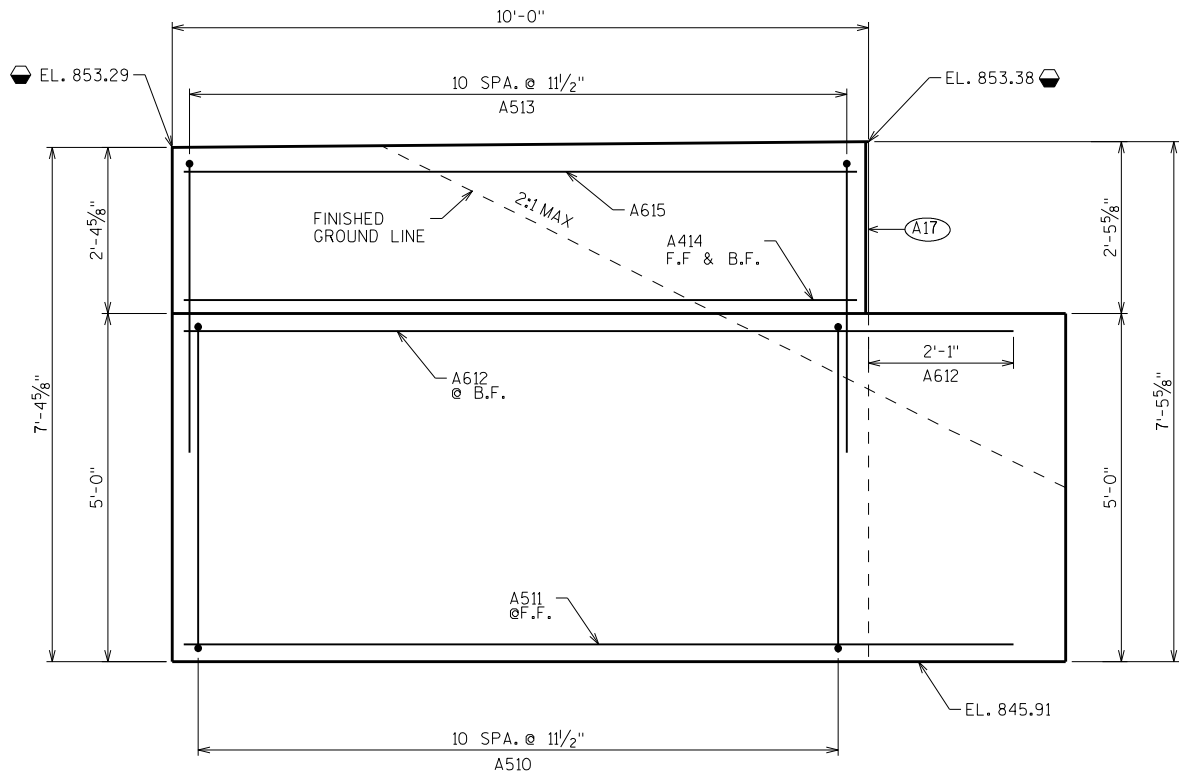


- | | | | | |
|--|------|-------------|---------|---------------------------|
| | | | | |
| NO. | DATE | REVISION | | BY |
| STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION | | | | |
| STRUCTURE B-23-175 | | | | |
| | | DRAWN
BY | CSP | PLANS
CK'D. MWB |
| WEST ABUTMENT | | | SHEET 4 | |
| | | | | |

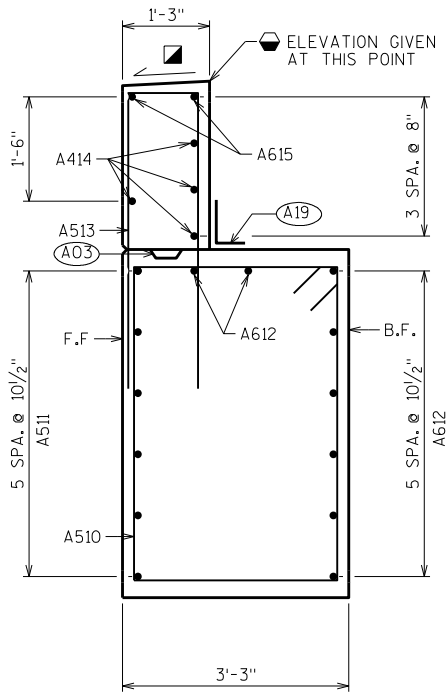
BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE
BAR MARK SIGNIFIES THE BAR SIZE

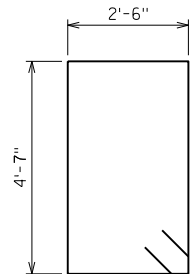
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A501		61	14'-10"	X		BODY - VERT. STIRRUP
A402		8	28'-0"	X		BODY - SPIRAL - PILES
A403		16	2'-3"			BODY - VERT. - PILES
A604		11	48'-10"			BODY - HORZ. F.F.
A605		7	34'-9"			BODY - HORZ. B.F.
A806		14	10'-11"	X		BODY - HORZ. B.F.
A507		14	4'-11"	X		BODY - VERT. TOP
A408		3	14'-0"			BODY - HORZ. TOP
A509		48	2'-0"			BODY - VERT. DOWELS
A510	X	22	15'-6"	X		WING BODY 1 & 2 - VERT. STIRRUP
A511	X	12	11'-11"			WING BODY 1 & 2 - HORZ. F.F.
A612	X	16	11'-11"			WING BODY 1 & 2 - HORZ. B.F.
A513	X	22	9'-2"	X		WINGWALL 1 & 2 - VERT.
A414	X	8	9'-8"			WINGWALL 1&2 - HORZ.
A615	X	4	9'-8"			WINGWALL 1&2 - HORZ.



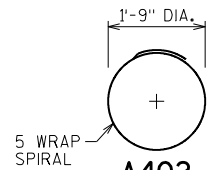
WING 1 ELEVATION



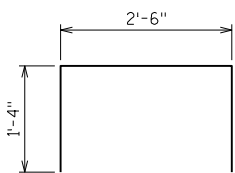
WING 1 SECTION



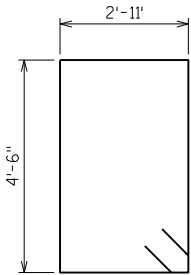
A501



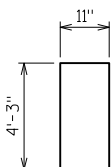
A402



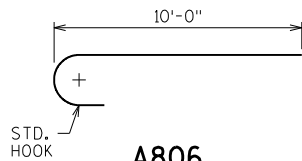
A507



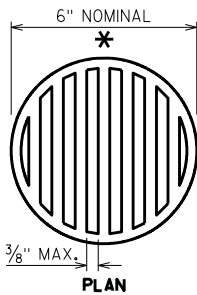
A510



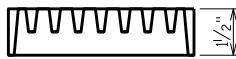
A513



A806



PLAN



SECTION

RODENT SHIELD DETAIL

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER, A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

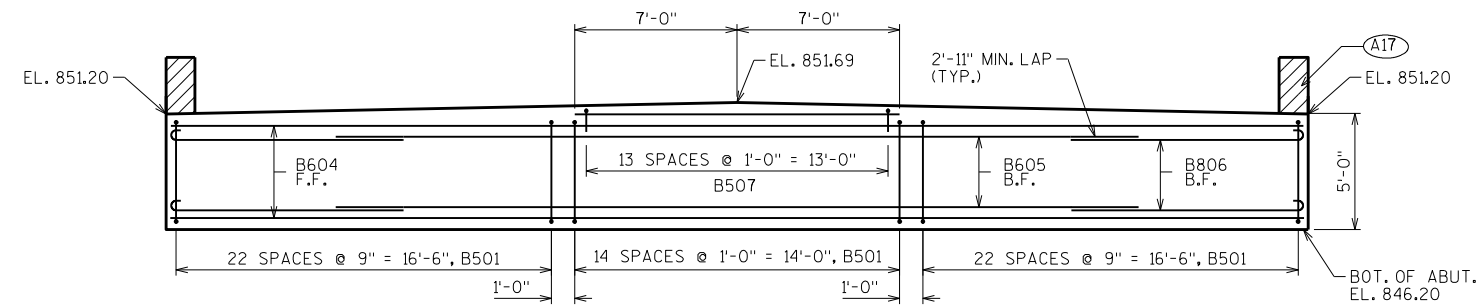
▀ SLOPE TO DRAIN

(A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6, (18" RMW @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).

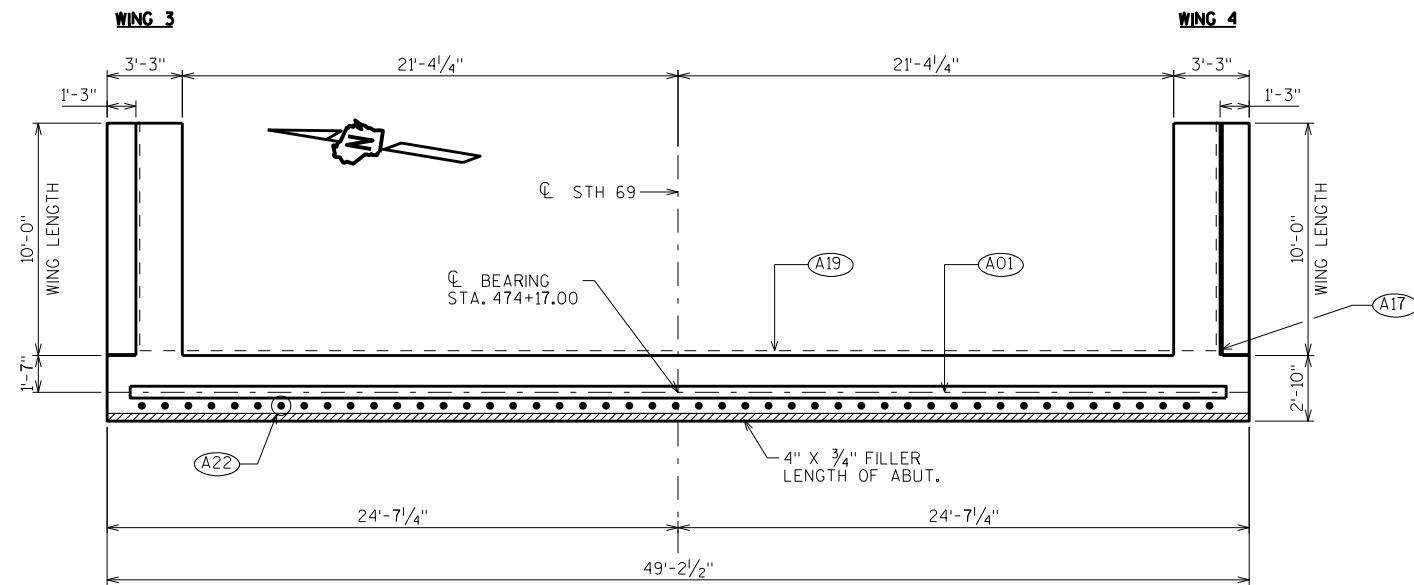
(A17) 1/2" FILLER (INCLUDED IN WING LENGTH); SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER, (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

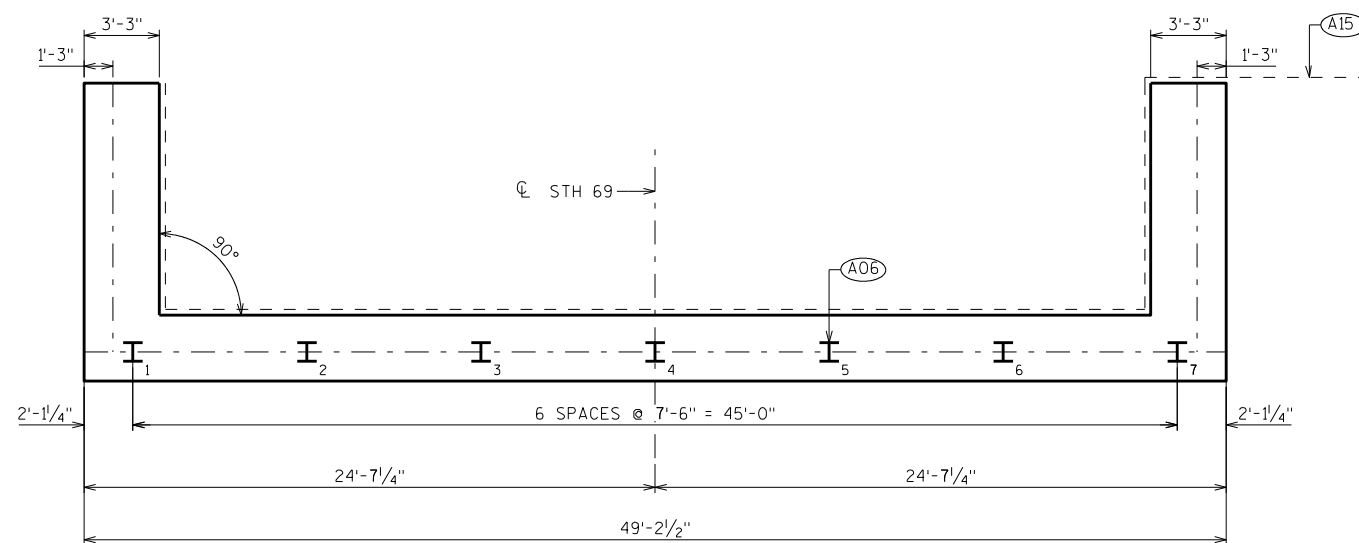
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-23-175			
DRAWN BY		CSP	PLANS CKD. MWB
WEST ABUTMENT DETAILS			SHEET 5



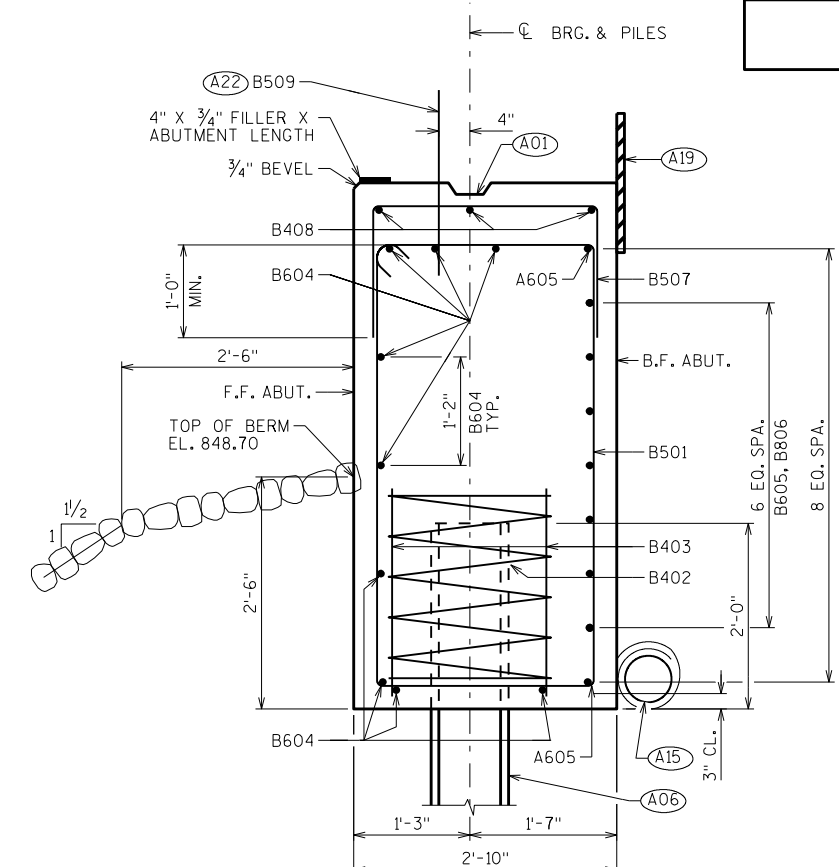
ELEVATION
(LOOKING EAST)



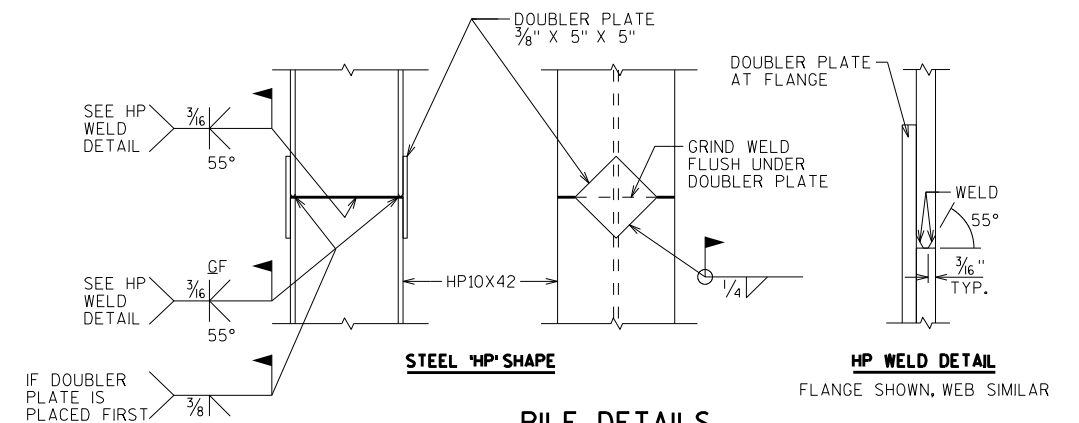
PLAN



PILE PLAN



SECTION THRU BODY



STEEL "HP" SHAPE

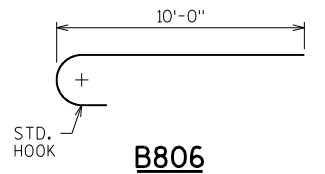
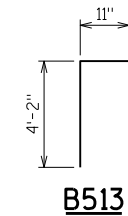
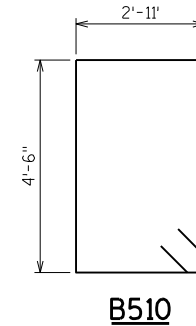
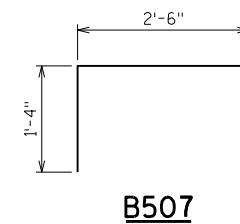
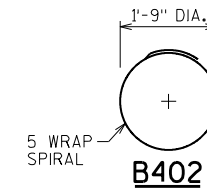
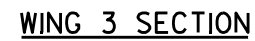
HP WELD DETAIL

FLANGE SHOWN, WEB SIMILAR

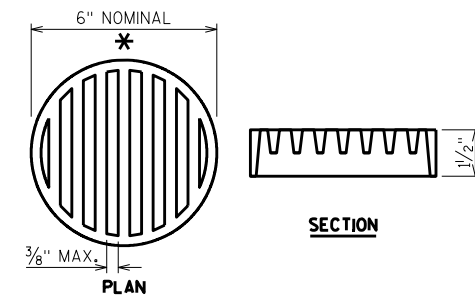
PILE DETAILS

- (A01) CONST. JOINT: KEYWAY FORMED BY A BEVELED 2 x 6.
- (A06) SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING, ESTIMATED 55'-0" LONG WITH A REQUIRED DRIVING RESISTANCE OF 150 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A22) B509 BARS @ 1'-0" CTRS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-23-175			
DRAWN BY CSP		PLANS CK'D. MWB	
EAST ABUTMENT			SHEET 6



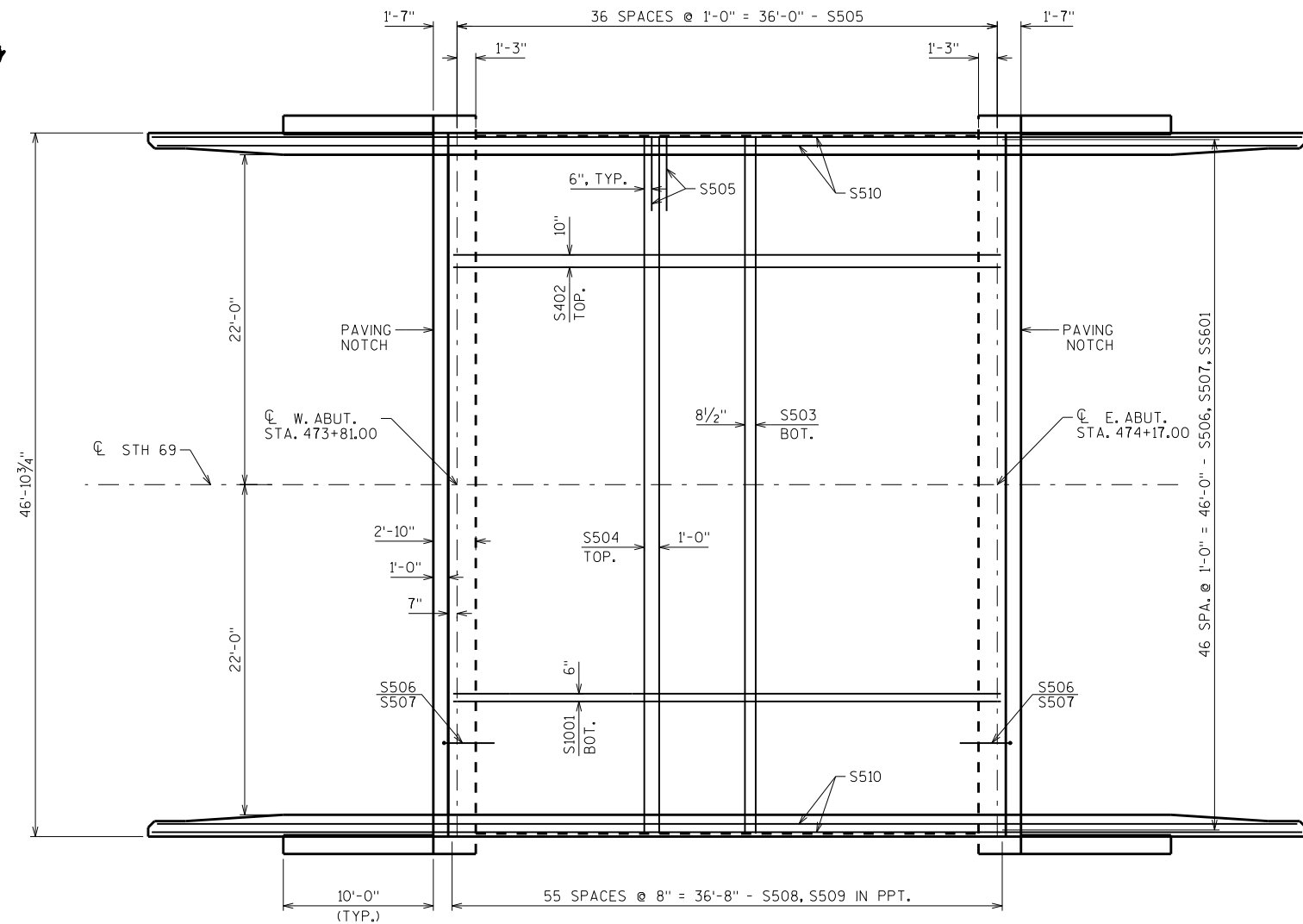
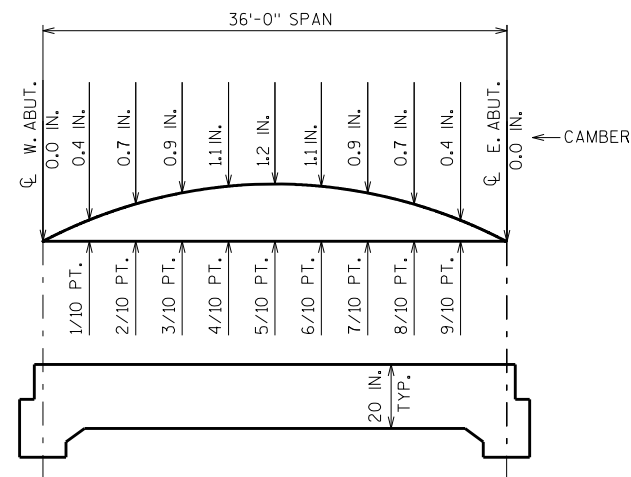
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B501		61	14'-10"	X		BODY - VERT. STIRRUP
B402		8	28'-0"	X		BODY - SPIRAL - PILES
B403		16	2'-3"			BODY - VERT. - PILES
B604		11	48'-10"			BODY - HORZ. F.F.
B605		7	34'-9"			BODY - HORZ. B.F.
B806		14	10'-11"	X		BODY - HORZ. B.F.
B507		14	4'-11"	X		BODY - VERT. TOP
B408		3	14'-0"			BODY - HORZ. TOP
B509		48	2'-0"			BODY - VERT. DOWELS
B510	X	22	15'-6"	X		WING BODY 3 & 4 - VERT. STIRRUP
B511	X	12	11'-11"			WING BODY 3 & 4 - HORZ. F.F.
B612	X	16	11'-11"			WING BODY 3 & 4 - HORZ. B.F.
B513	X	22	9'-0"	X		WINGWALL 3 & 4 - VERT.
B414	X	8	9'-8"			WINGWALL 3 & 4 - HORZ.
B615	X	4	9'-8"			WINGWALL 3 & 4 - HORZ.



☒ SLOPE TO DRAIN
 (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2 x 6, (18" RMW @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).
 (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER, (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
 (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-23-175			
		DRAWN BY	PLANS CK'D. MWB
EAST ABUTMENT DETAILS		SHEET 7	

**SUPERSTRUCTURE PLAN****CAMBER AND SLAB THICKNESS DIAGRAM**

CAMBER SHOWN IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS.
CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.
PARAPETS, SIDEWALKS AND MEDIANS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED.

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR REFERENCE LINE FOLLOW THIS PROCEDURE:

LESS	TOP OF SLAB ELEVATION AT FINAL GRADE
PLUS	SLAB THICKNESS
PLUS	CAMBER
PLUS	FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)
EQUALS	TOP OF SLAB FALSEWORK ELEVATION.

TOP OF DECK ELEVATIONS

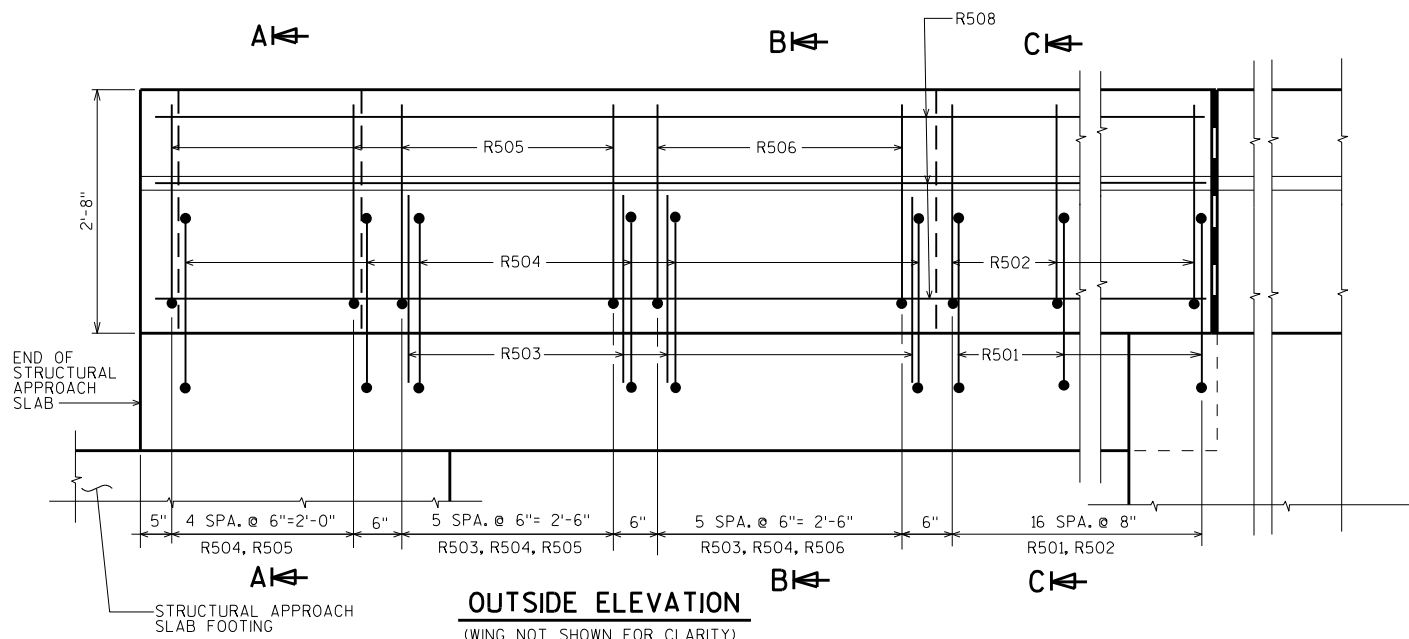
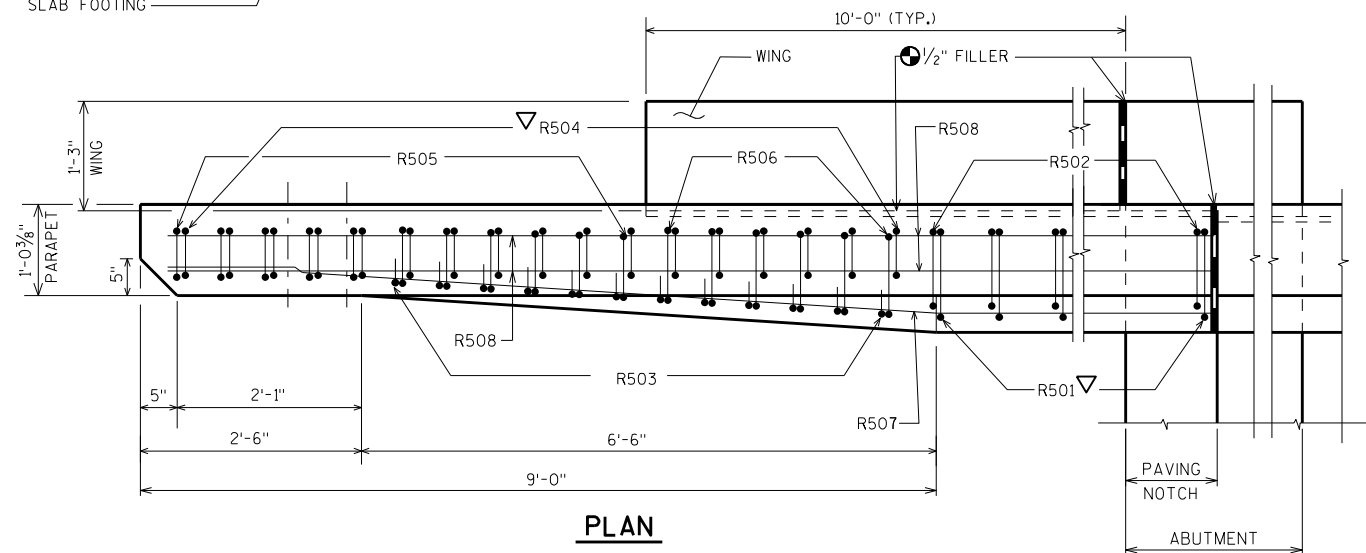
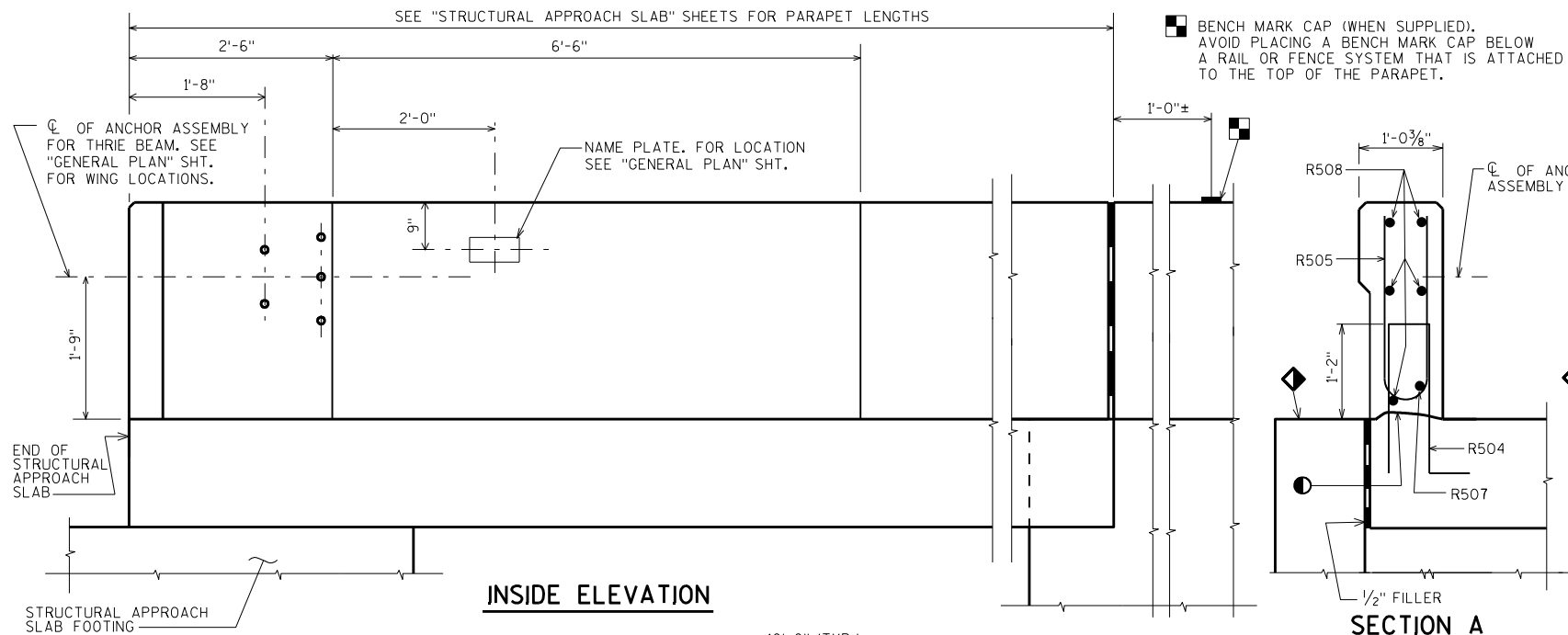
	CL BRG. W. ABUT.	1/10 PT.	2/10 PT.	3/10 PT.	4/10 PT.	5/10 PT.	6/10 PT.	7/10 PT.	8/10 PT.	9/10 PT.	CL BRG. E. ABUT.
N. GUTTER	853.38	853.40	853.43	853.46	853.48	853.51	853.54	853.57	853.60	853.63	853.66
CROWN	853.82	853.84	853.87	853.90	853.92	853.95	853.98	854.01	854.04	854.07	854.10
S. GUTTER	853.38	853.40	853.43	853.46	853.48	853.51	853.54	853.57	853.60	853.63	853.66
CAMBER	0.0	0.4	0.7	0.9	1.1	1.2	1.1	0.9	0.7	0.4	0.0

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STRUCTURE B-23-175			
DRAWN BY CSP		PLANS CK'D. MWB	
SUPERSTRUCTURE PLAN		SHEET 8	

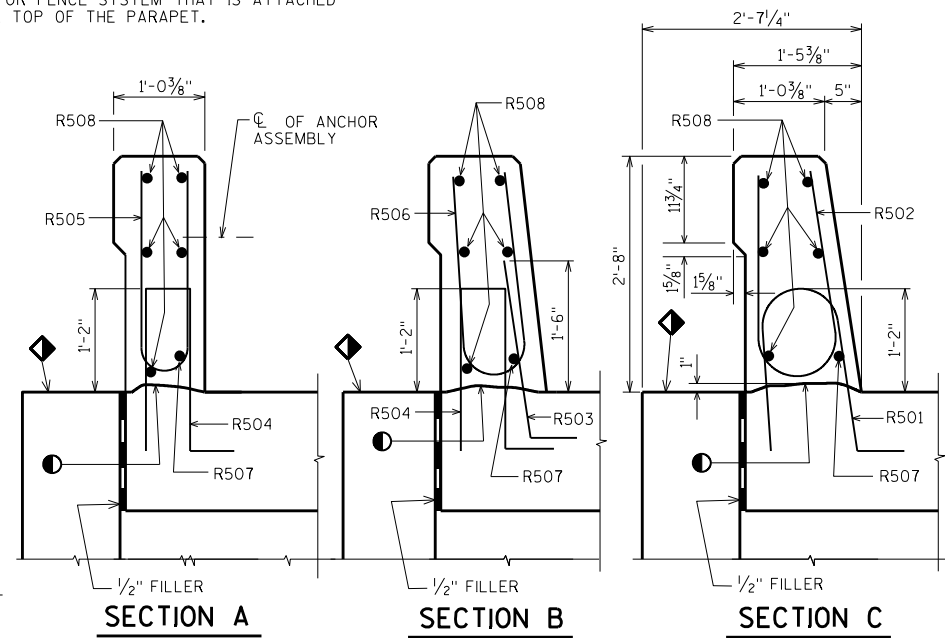
BILL OF BARS

FOR STRUCTURAL APPROACH SLAB PARAPETS

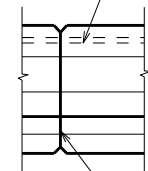
BAR MARK	COAT	WEST APP.	EAST APP.	LENGTH	BENT	BAR SERIES	LOCATION
R501	X	34	34	4-5	X		PARAPET VERT.
R502	X	34	34	5-0	X		PARAPET VERT.
R503	X	24	24	2-9	X		PARAPET VERT.
R504	X	34	34	4-4	X		PARAPET VERT.
R505	X	22	22	4-9	X		PARAPET VERT.
R506	X	12	12	4-10	X		PARAPET VERT.
R507	X	2	2	19-7	X		PARAPET HORIZ.
R508	X	10	10	19-7			PARAPET HORIZ.



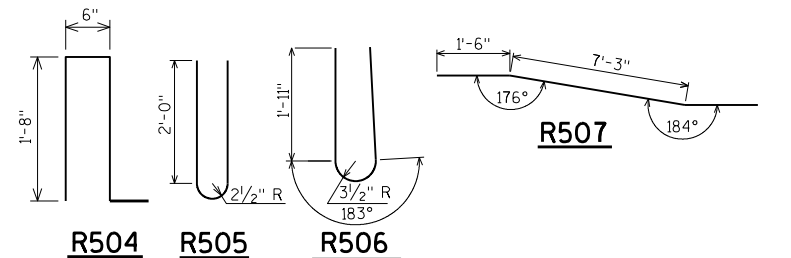
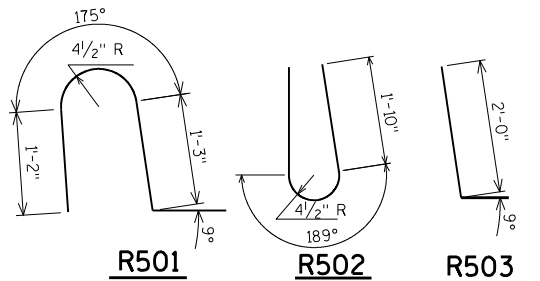
■ BENCH MARK CAP (WHEN SUPPLIED).
AVOID PLACING A BENCH MARK CAP BELOW
A RAIL OR FENCE SYSTEM THAT IS ATTACHED
TO THE TOP OF THE PARAPET.



EDGE OF DECK



OPTIONAL CONSTRUCTION JOINTS
IN THE PARAPETS MAY BE USED.
RUN BAR REINF. THRU THE JOINT.
LAP LONGIT. BARS A MIN. OF 1'-9".
MIN. JOINT SPACING OF 80'-0".
DEFINE CONST. JOINT WITH A 3/4" -
"V" GROOVE.



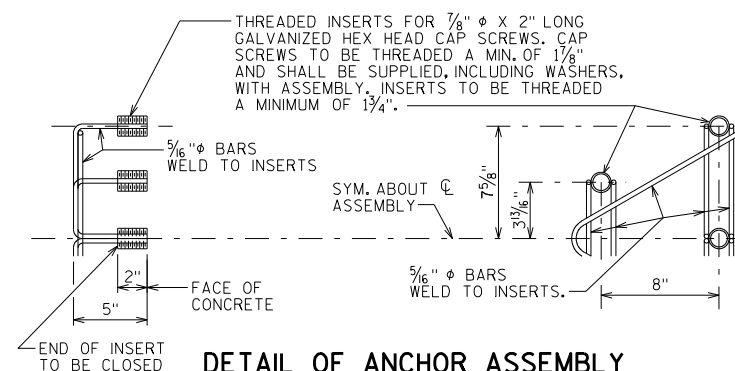
◆ SLOPE FOR DRAINAGE

● CONST. JOINT - STRIKE OFF AS SHOWN.

▽ R501 AND R504 BARS TO BE TIED TO
STRUCTURAL APPROACH SLAB STEEL
BEFORE STRUCTURAL APPROACH SLAB
IS POURED.

● 1/2" FILLER (INCLUDED IN PARAPET LENGTH). SEAL ALL
EXPOSED HORZ. & VERT. SURFACES OF 1/2" FILLER WITH
NON-STAINING GRAY BITUMINOUS JOINT SEALER. (1" DEEP
AND HOLD 1/8" BELOW THE SURFACE OF CONCRETE).
EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

1*2" FILLER PLACED BETWEEN ABUT. WINGWALL AND
APPROACH SLAB. SEAL ALL EXPOSED HORZ. & VERT.
SURFACES OF 1*2" FILLER WITH NON-STAINING GRAY
NON-BITUMINOUS JOINT SEALER. (1" DEEP AND
HOLD 1*8" BELOW SURFACE OF CONCRETE). EXTEND
SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.



DETAIL OF ANCHOR ASSEMBLY

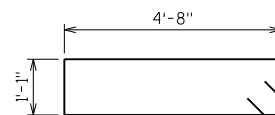
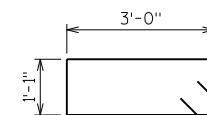
NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED
IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES
FOR STEEL PLATE BEAM GUARD", EACH.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-23-175			
DRAWN BY		CSP	PLANS CK'D. MWB
SINGLE SLOPE PARAPET 32SS			SHEET 10



(T805 NOT SHOWN FOR CLARITY)

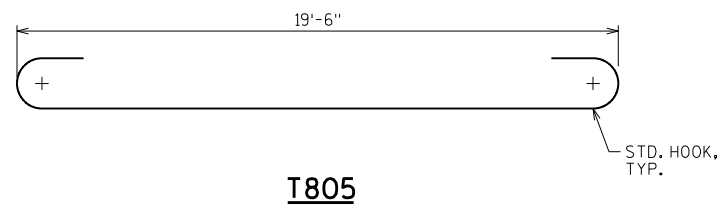
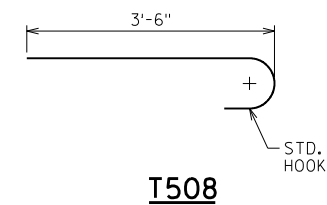
T501T502

BILL OF BARS

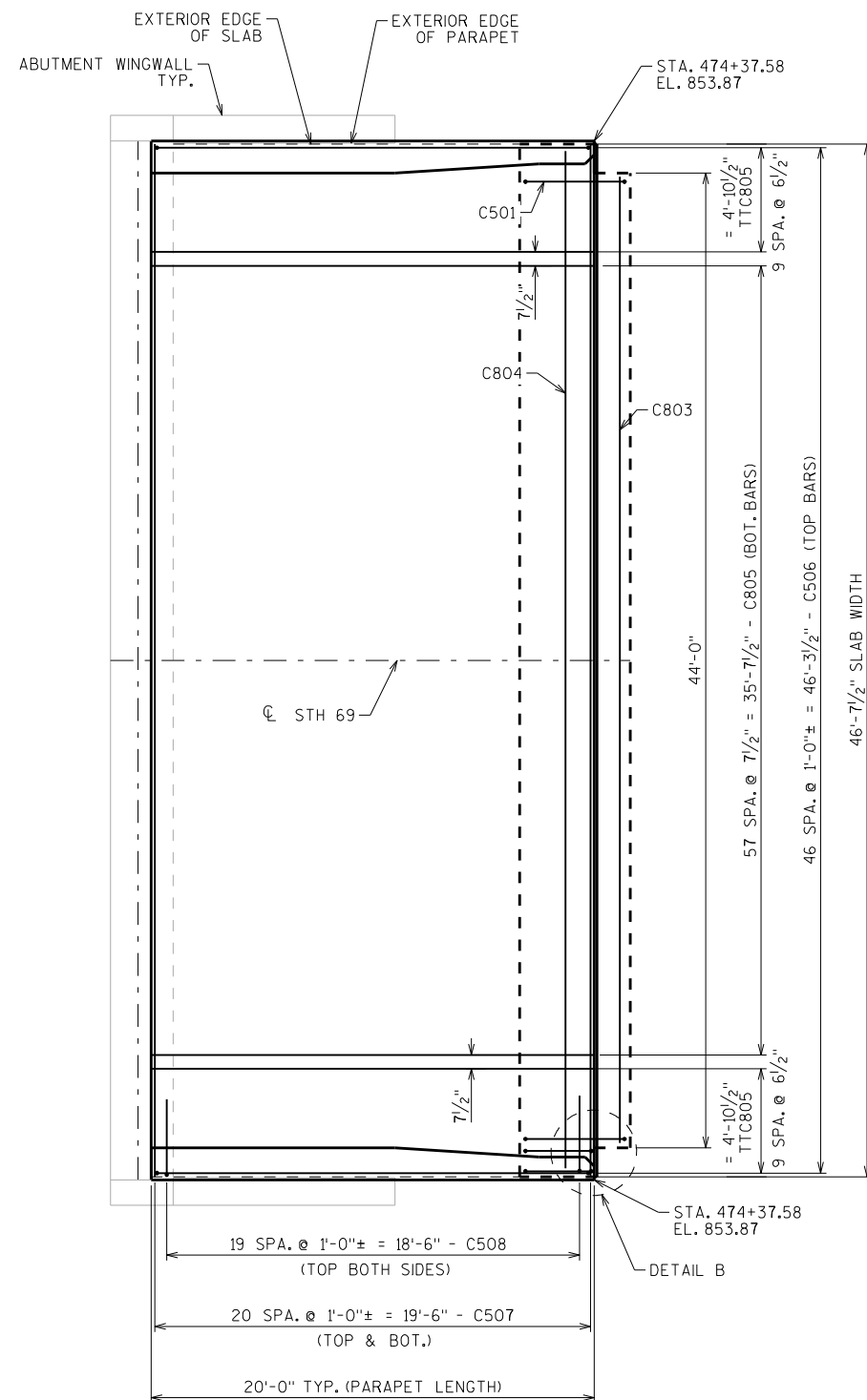
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE
BAR MARK SIGNIFIES THE BAR SIZE

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
T501	X	47	12'-2"	X		APPROACH SLAB FTG. - STIRRUP
T502	X	4	8'-10"	X		APPROACH SLAB FTG. - STIRRUP
T803	X	4	43'-5"			APPROACH SLAB FTG. - TRANS.
T804	X	8	46'-3"			APPROACH SLAB FTG. - TRANS.
T805	X	78	21'-4"	X		APPROACH SLAB - LONG. - BOT.
T506	X	47	19'-8"			APPROACH SLAB - LONG. - TOP
T507	X	38	46'-3"			APPROACH SLAB - TRANS. - TOP & BOT.
T508	X	36	4'-1"	X		APPROACH SLAB - TRANS. - TOP

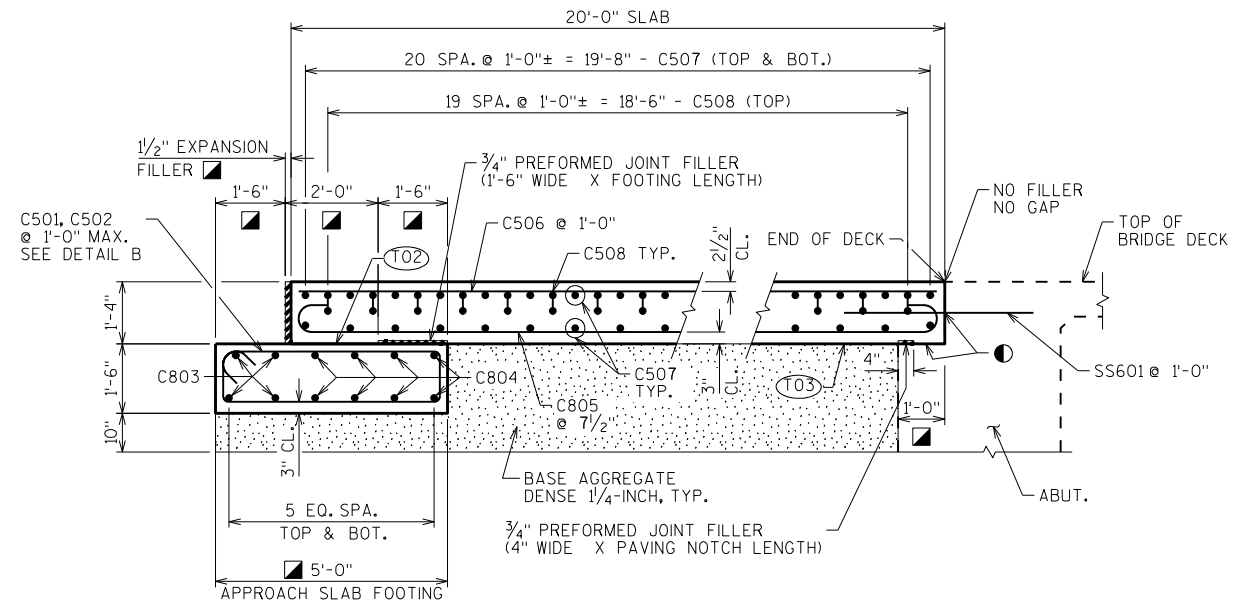
- APPLY PROTECTIVE SURFACE TREATMENT TO PAVING NOTCH SURFACES PRIOR TO POURING STRUCTURAL APPROACH SLAB.
- MEASURED NORMAL TO ABUTMENT
- (T02) STEEL TROWEL TOP SURFACE OF FOOTING AND PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THK.) OF POLYETHYLENE SHEETS OVER THE ENTIRE LENGTH OF THE FOOTING.
- (T03) PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THK.) OF POLYETHYLENE SHEETS OVER THE ENTIRE LENGTH OF THE SUBGRADE.

T805T508

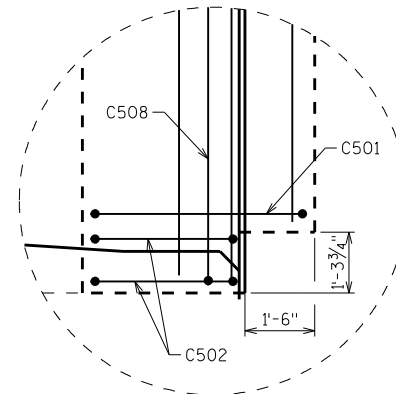
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-23-175			
DRAWN BY		CSP	PLANS CK'D. MWB
WEST STRUCTURAL APPROACH SLAB		SHEET 11	



APPROACH SLAB PLAN

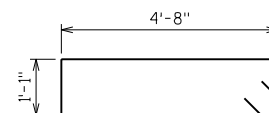


SECTION THRU APPROACH SLAB

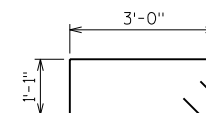


DETAIL B

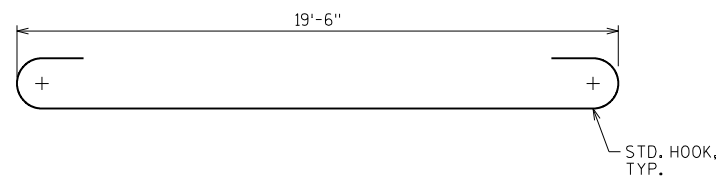
(C805 NOT SHOWN FOR CLARITY)



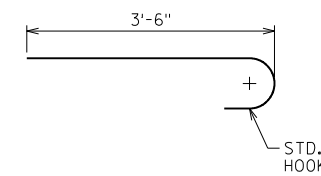
C501



C502



C805



C508

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE

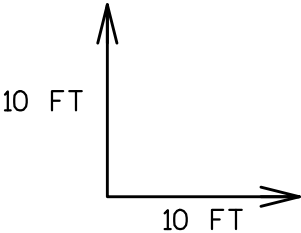
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
C501	X	47	12'-2"	X		APPROACH SLAB FTG. - STIRRUP
C502	X	4	8'-10"	X		APPROACH SLAB FTG. - STIRRUP
C803	X	4	43'-5"			APPROACH SLAB FTG. - TRANS.
C804	X	8	46'-3"			APPROACH SLAB FTG. - TRANS.
C805	X	78	21'-4"	X		APPROACH SLAB - LONG. - BOT.
C506	X	47	19'-8"			APPROACH SLAB - LONG. - TOP
C507	X	38	46'-3"			APPROACH SLAB - TRANS. - TOP & BOT.
C508	X	36	4'-1"	X		APPROACH SLAB - TRANS. - TOP

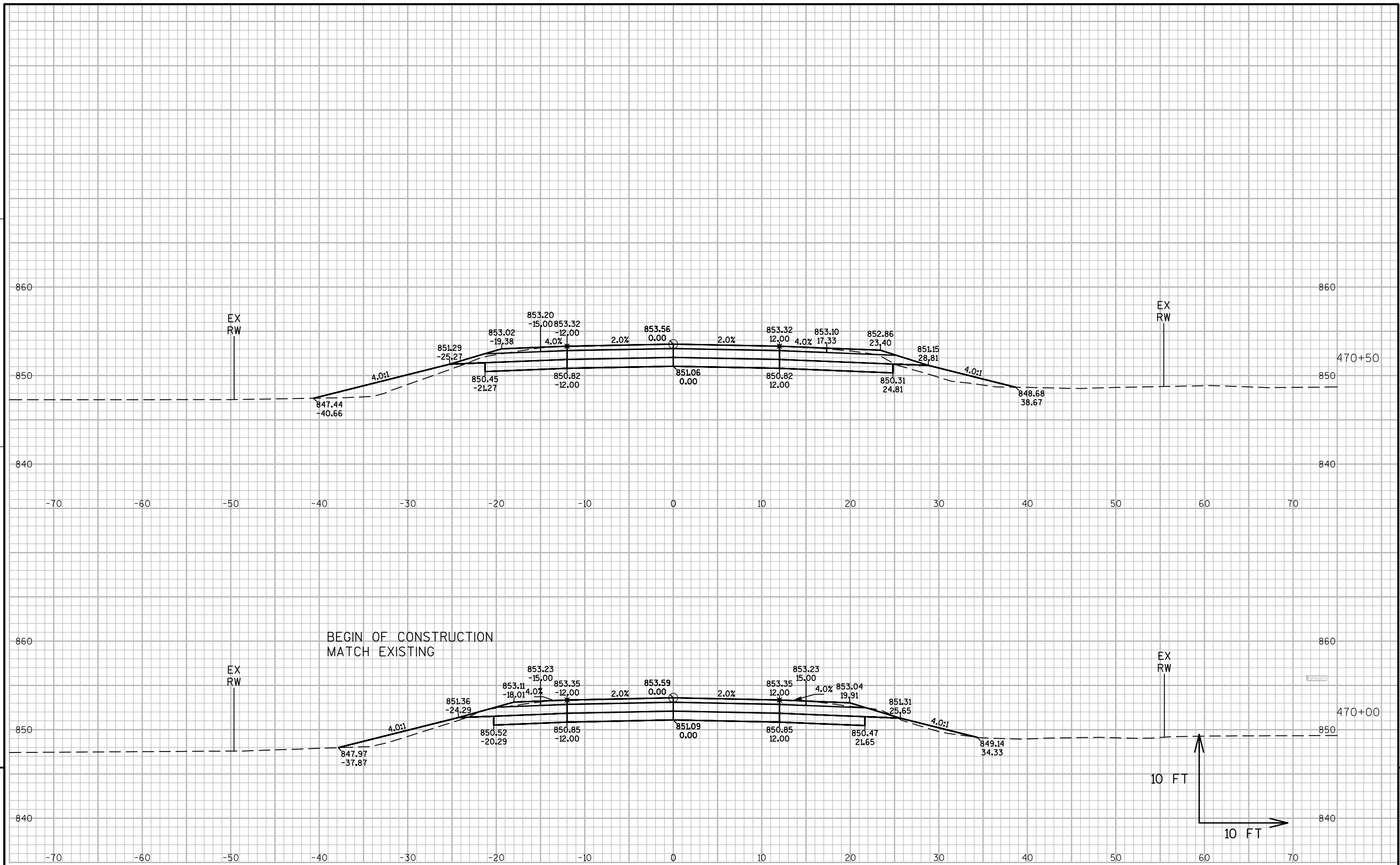
- APPLY PROTECTIVE SURFACE TREATMENT TO PAVING NOTCH SURFACES PRIOR TO POURING STRUCTURAL APPROACH SLAB.
- MEASURED NORMAL TO ABUTMENT
- (T02) STEEL TROWEL TOP SURFACE OF FOOTING AND PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THK.) OF POLYETHYLENE SHEETS OVER THE ENTIRE LENGTH OF THE FOOTING.
- (T03) PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THK.) OF POLYETHYLENE SHEETS OVER THE ENTIRE LENGTH OF THE SUBGRADE.

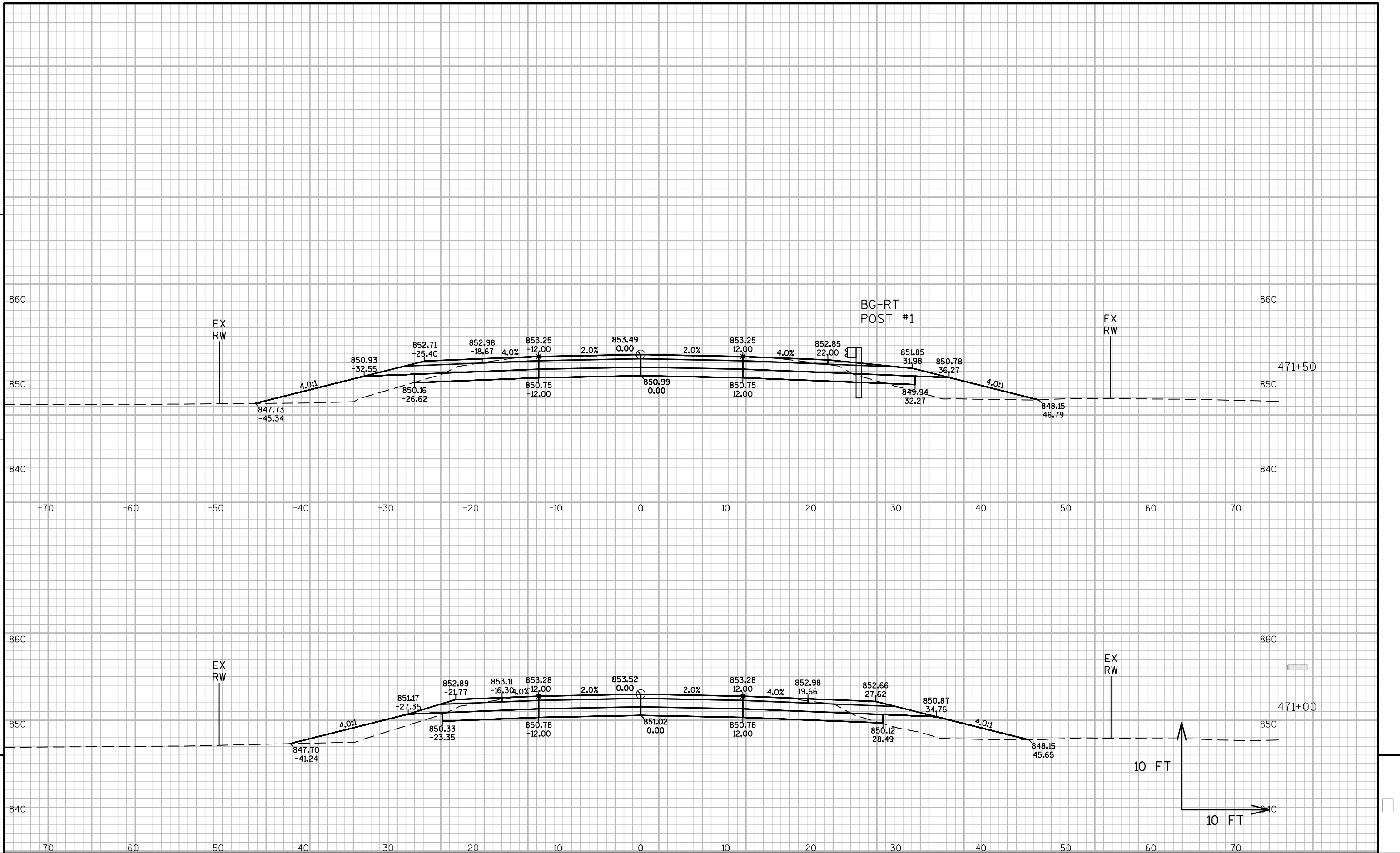
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-23-175			
DRAWN BY		CSP	PLANS CKD. MWB
EAST STRUCTURAL APPROACH SLAB			SHEET 12

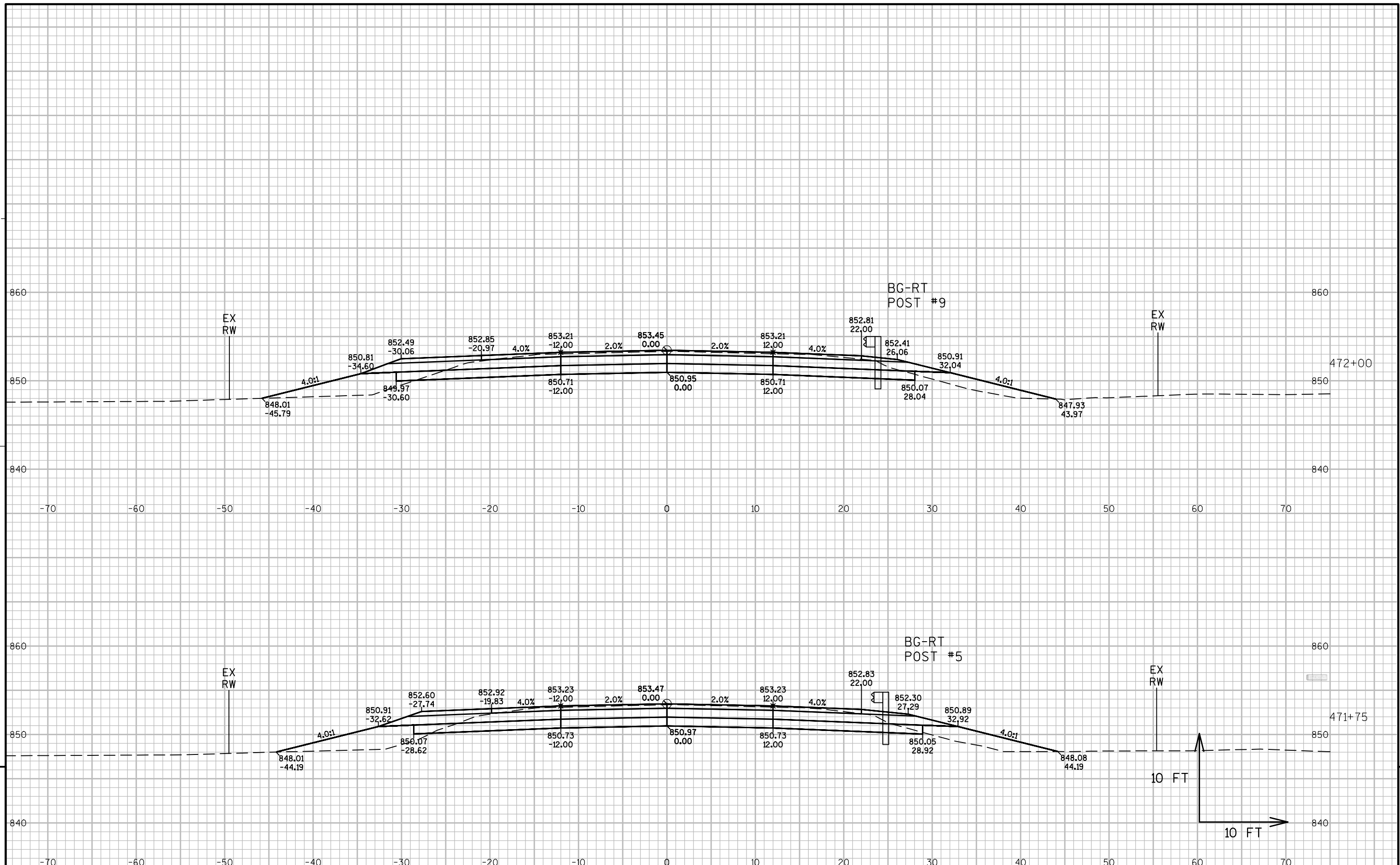
EARTHWORK TABLE

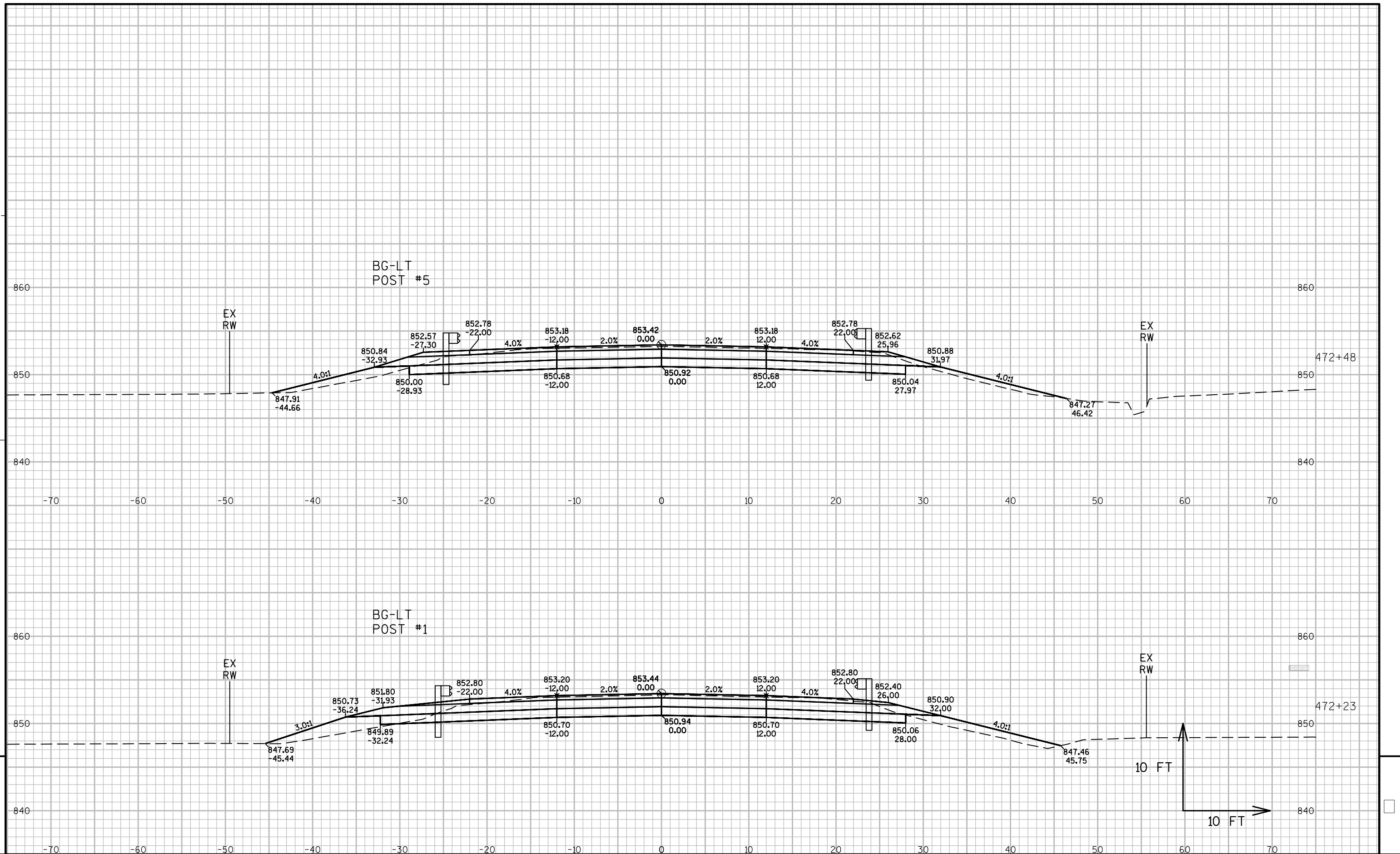
STATION	Real Station	Distance	AREA (SF)				Incremental Vol (CY) (Unadjusted)				Cumulative Vol (CY)				
			Cut	Salvaged/Unusable Pavement Material	Fill	EBS	Cut	Salvaged/Unusable Pavement Material	Fill	EBS	Cut	Expanded Fill	Expanded EBS Backfill	Reduced EBS in Fill	Mass Ordinate
			Note 1				Note 2				Note 1				
470+00	47000.00	0.00	104.61	0.00	10.28	0.00	0	0	0	0	0	0	0	0	0
470+50	47050.00	50.00	109.15	0.00	24.38	0.00	198	0	32	0	198	40	0	0	158
471+00	47100.00	50.00	112.11	0.00	38.56	0.00	205	0	58	0	403	113	0	0	290
471+50	47150.00	50.00	112.72	0.00	47.55	0.00	208	0	80	0	611	213	0	0	398
472+00	47200.00	50.00	116.33	0.00	37.57	0.00	212	0	79	0	823	311	0	0	512
472+50	47250.00	50.00	128.00	0.00	16.80	0.00	226	0	50	0	1,049	374	0	0	675
473+00	47300.00	50.00	123.41	0.00	12.74	0.00	233	0	27	0	1,282	408	0	0	874
473+50	47350.00	50.00	96.78	0.00	32.53	0.00	204	0	42	0	1,486	461	0	0	1,025
473+81	47381.00	31.00	60.08	0.00	25.00	0.00	127	0	26	0	1,613	493	0	0	1,120
474+18	47418.00	0.00	101.22	0.00	10.30	0.00	0	0	0	0	1,613	493	0	0	1,120
474+50	47450.00	32.00	102.33	0.00	26.92	0.00	121	0	22	0	1,734	521	0	0	1,213
475+00	47500.00	50.00	124.25	0.00	13.35	0.00	210	0	37	0	1,943	567	0	0	1,376
475+50	47550.00	50.00	135.32	0.00	36.98	0.00	240	0	47	0	2,184	626	0	0	1,558
476+00	47600.00	50.00	125.12	0.00	42.73	0.00	241	0	74	0	2,425	718	0	0	1,707
476+50	47650.00	50.00	128.68	0.00	40.11	0.00	235	0	77	0	2,660	814	0	0	1,846
477+00	47700.00	50.00	116.97	0.00	55.29	0.00	227	0	88	0	2,887	924	0	0	1,963
477+50	47750.00	50.00	115.77	0.00	54.10	0.00	215	0	101	0	3,103	1,051	0	0	2,052
478+00	47800.00	50.00	112.17	0.00	27.91	0.00	211	0	76	0	3,314	1,146	0	0	2,168
							3,314	0	917	0					



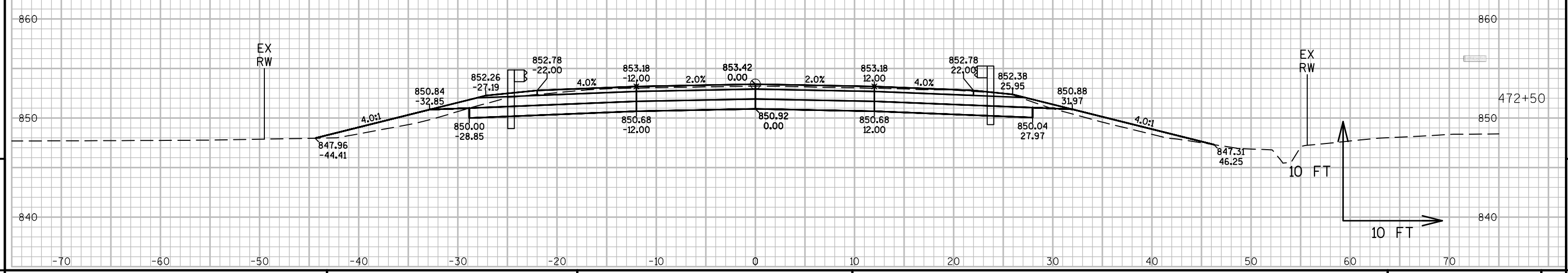
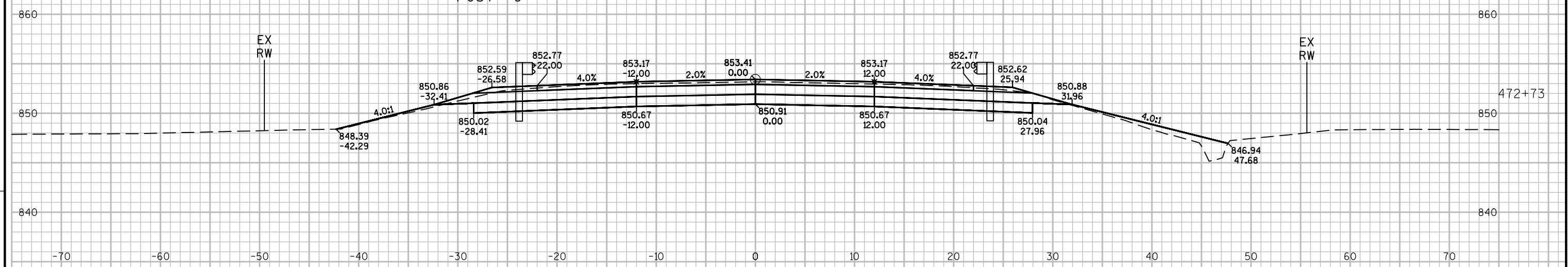


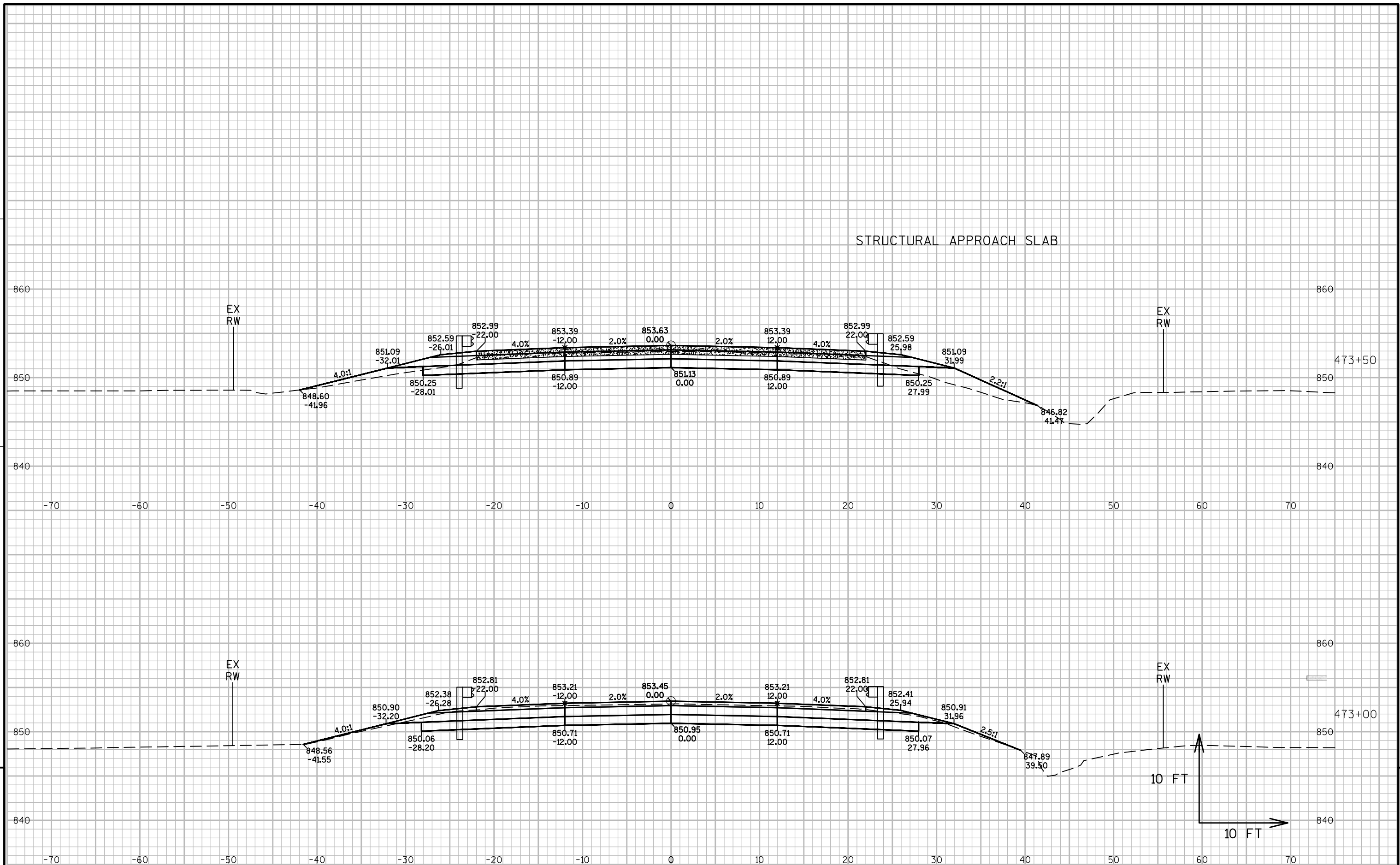


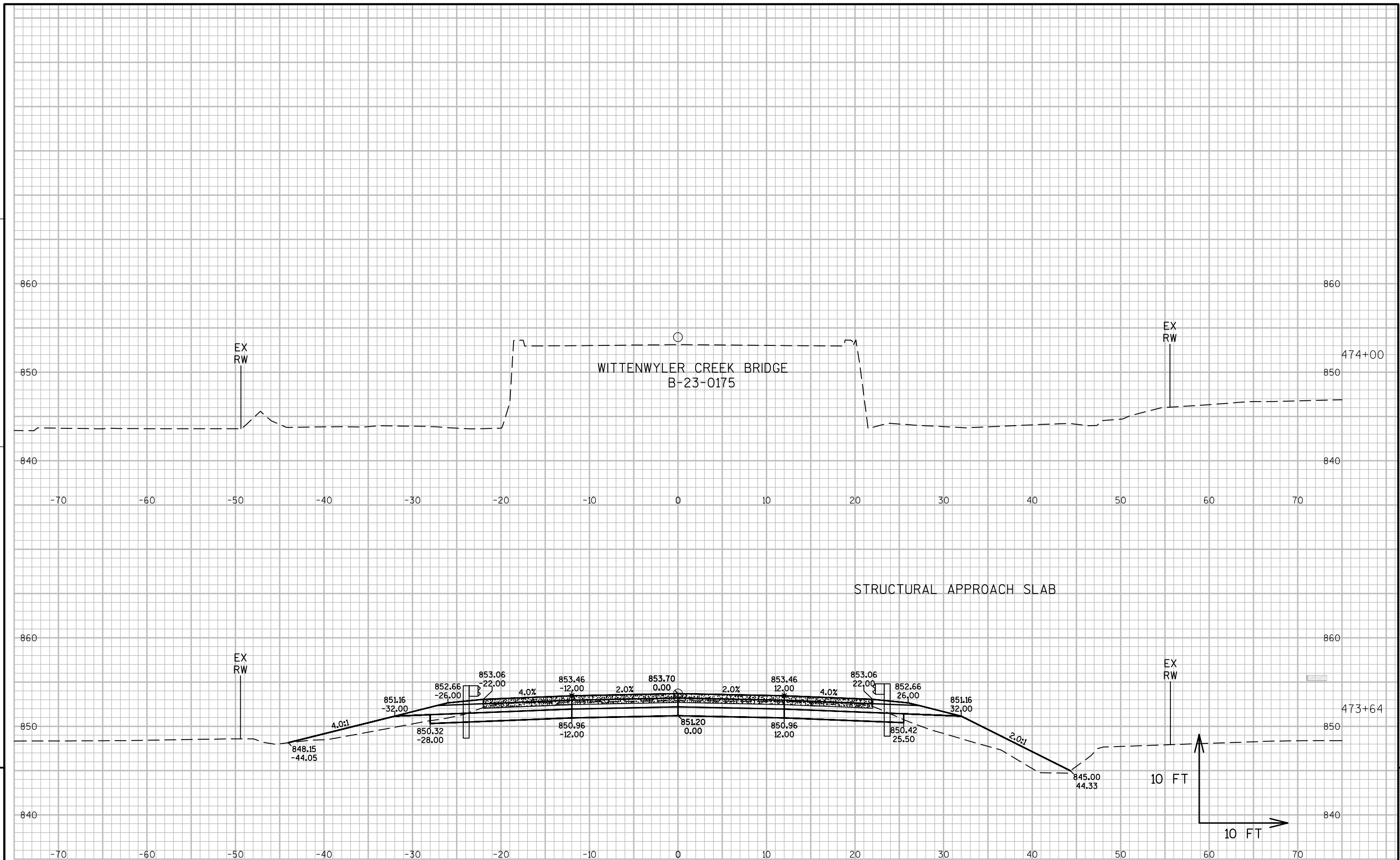




BG-LT
POST #9







PROJECT NO:1690-00-82

HWY:STH 69

COUNTY: GREEN

CROSS SECTIONS: BRIDGE APPROACH B-23-175

SHEET

E

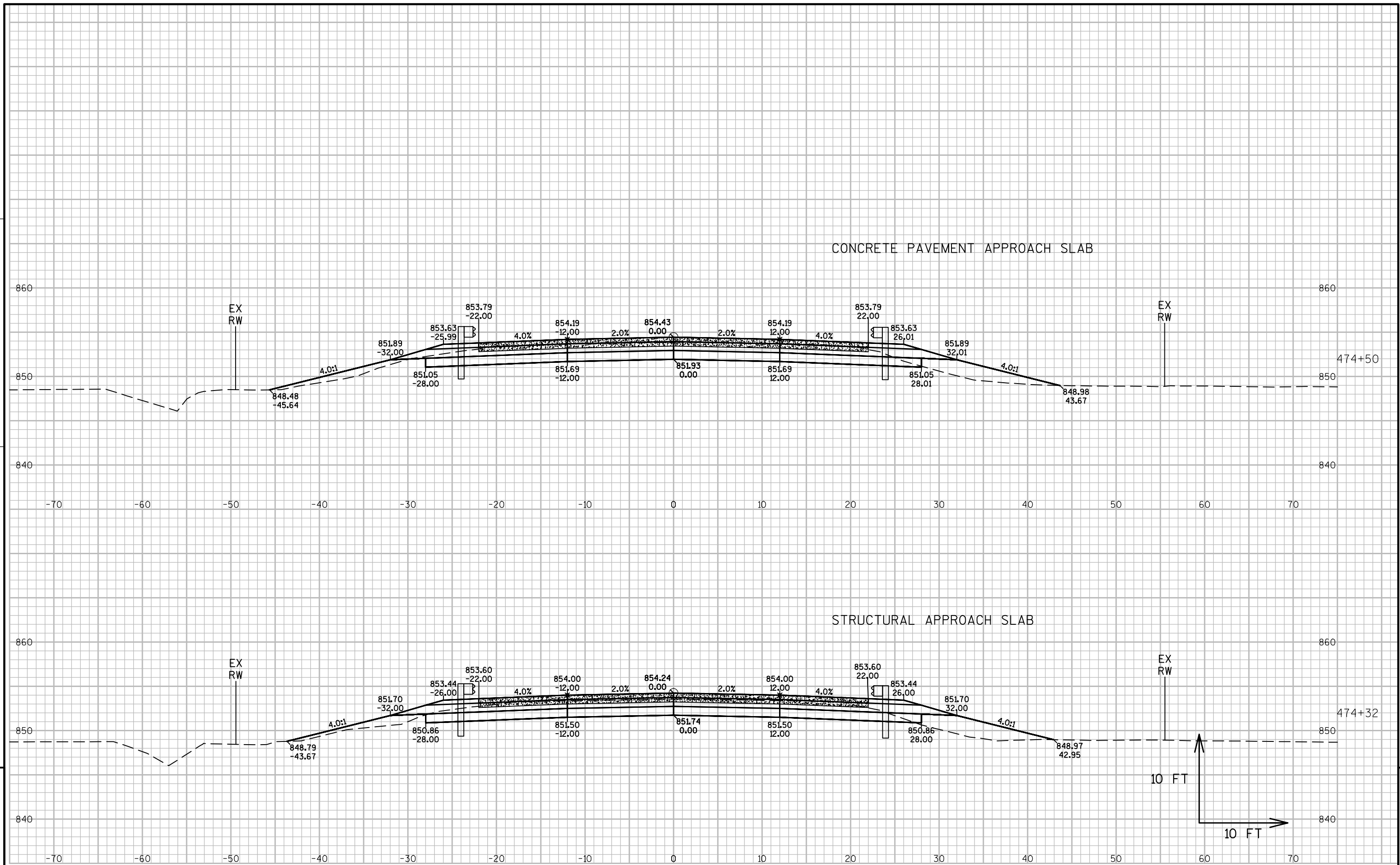
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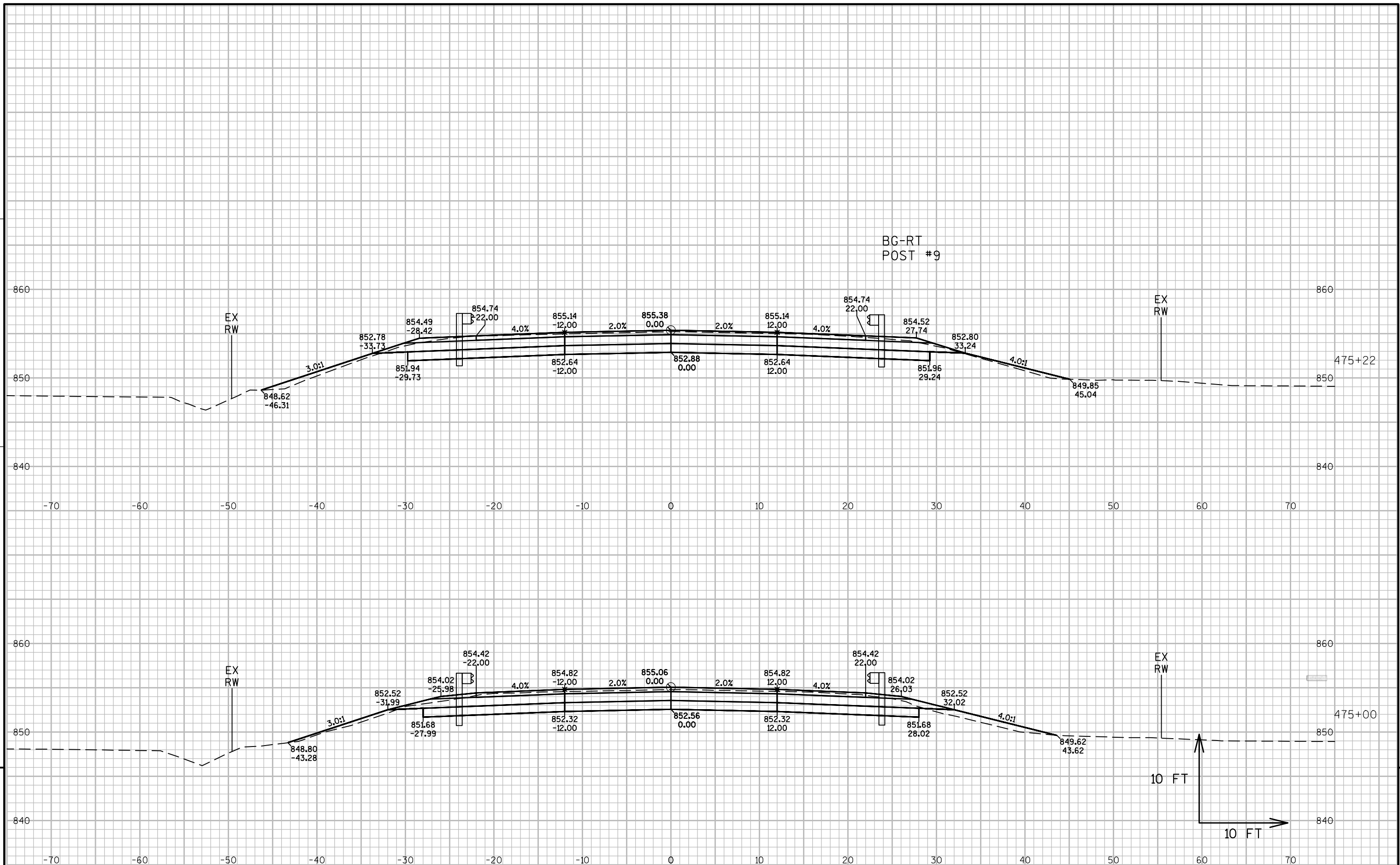
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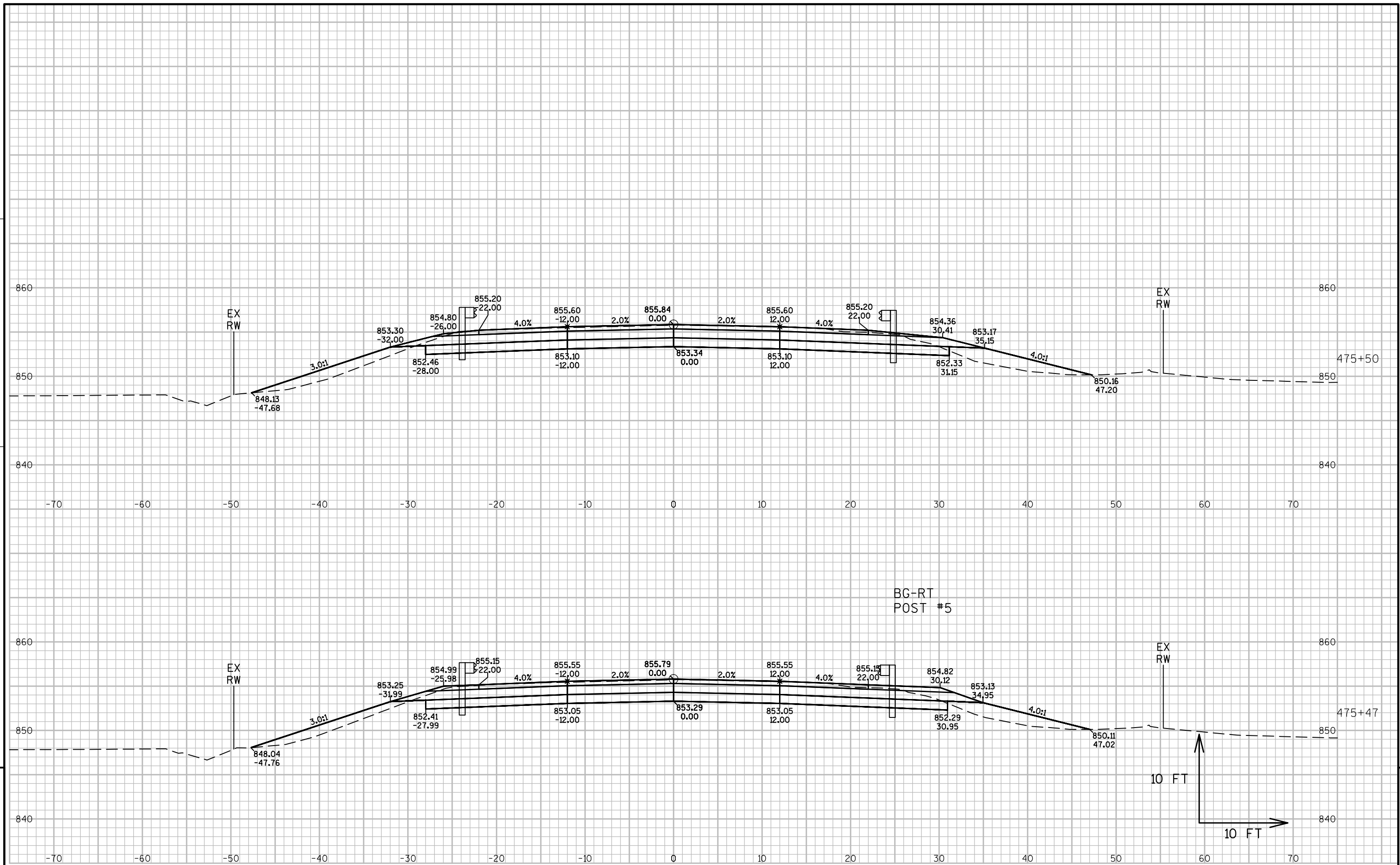
PLOT BY : BHUIYAN, MOHAMMAD E PLOT NAME :

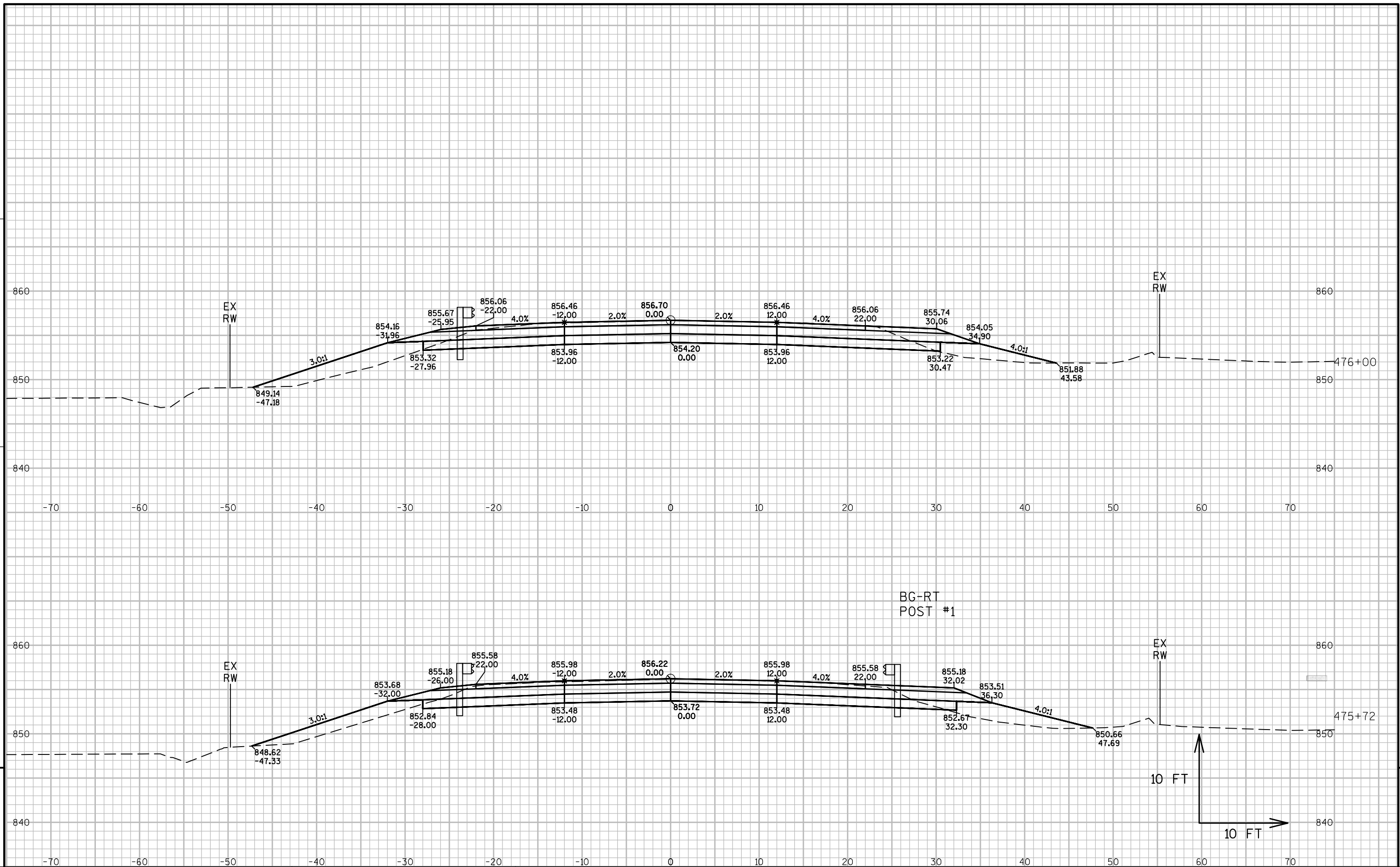
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WISDOT/CADDs SHEET 49



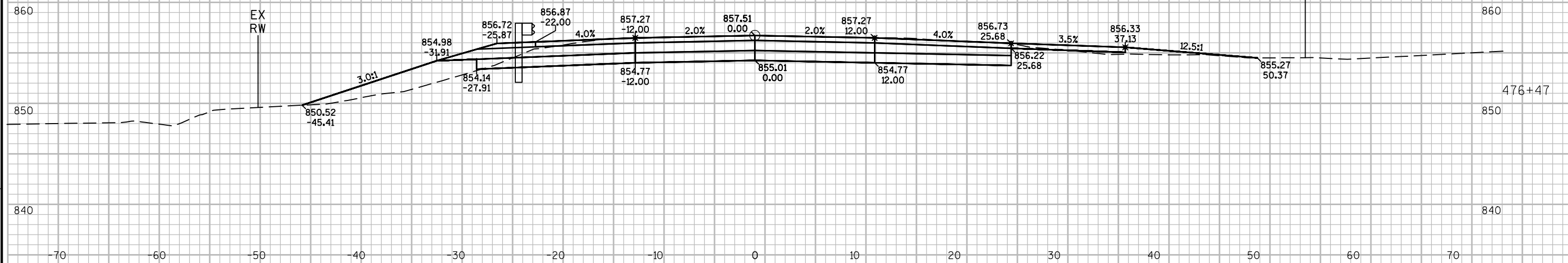






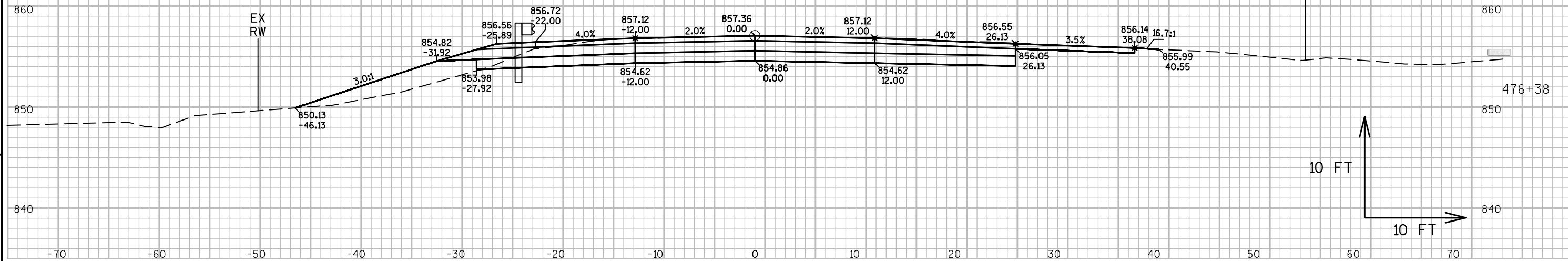
BG-LT
POST #9

EX
RW



FIELD ENTRANCE

EX
RW



10 FT

10 FT

PROJECT NO:1690-00-82

HWY: STH 69

COUNTY: GREEN

CROSS SECTIONS: BRIDGE APPROACH B-23-175

SHEET

E

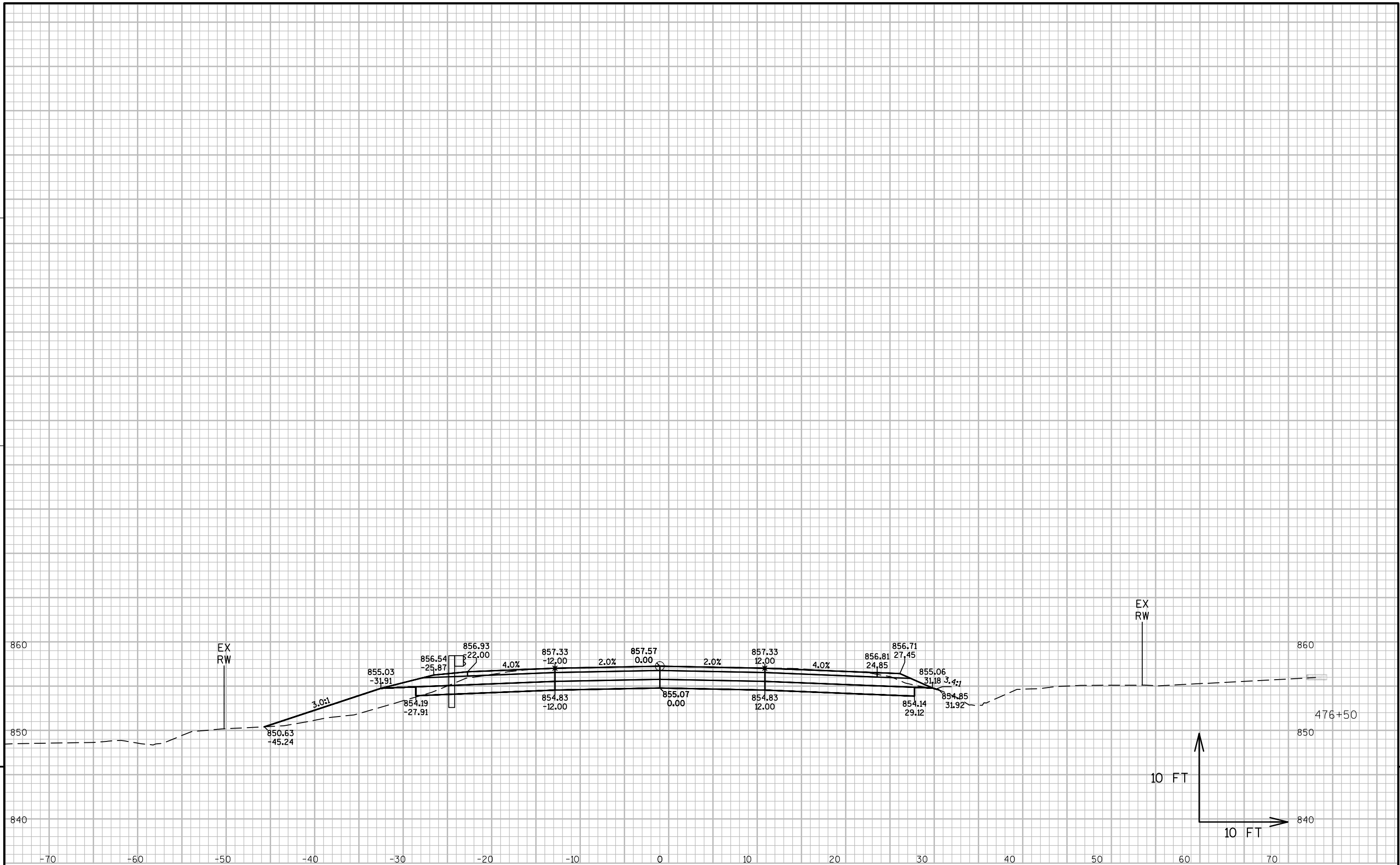
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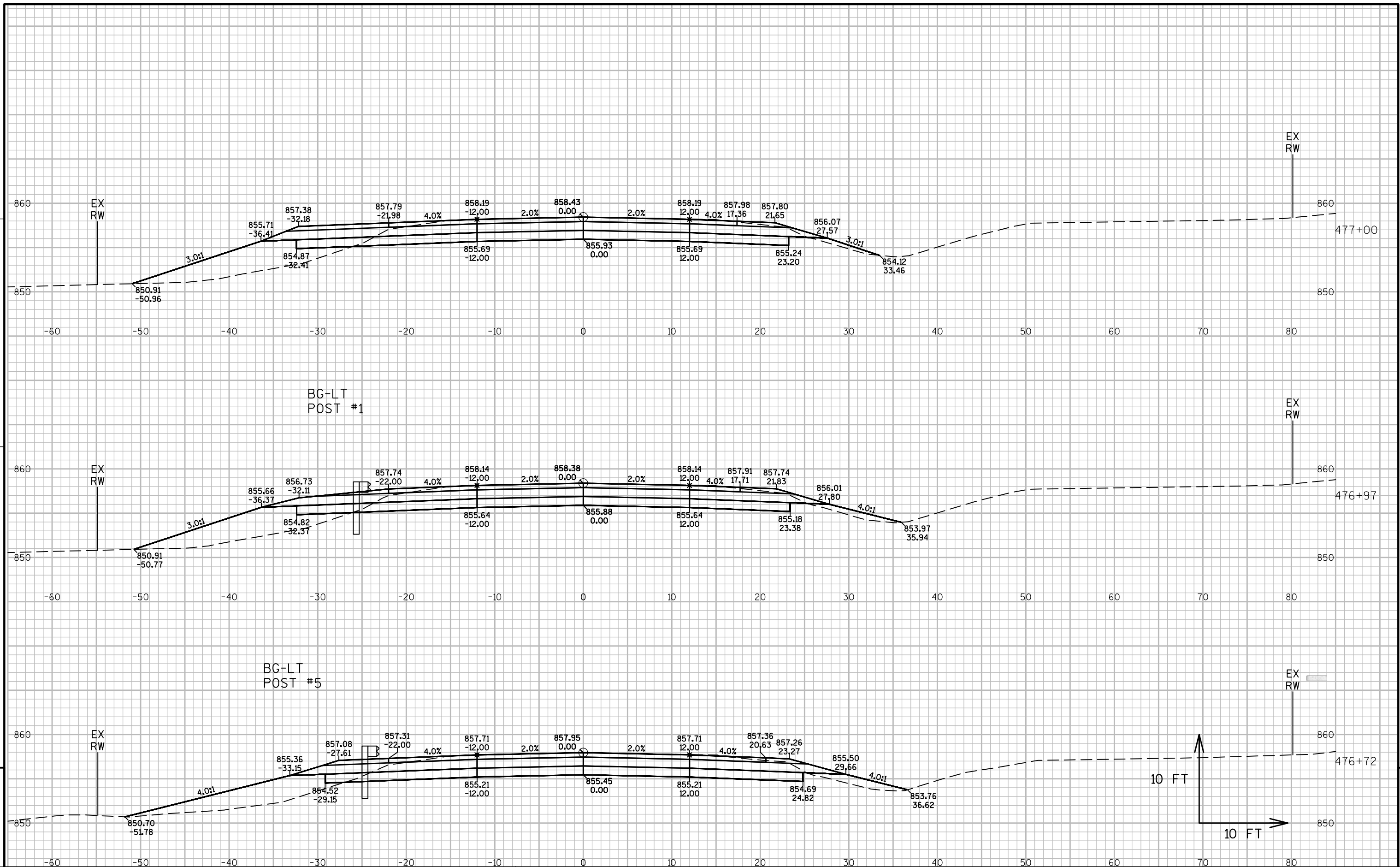
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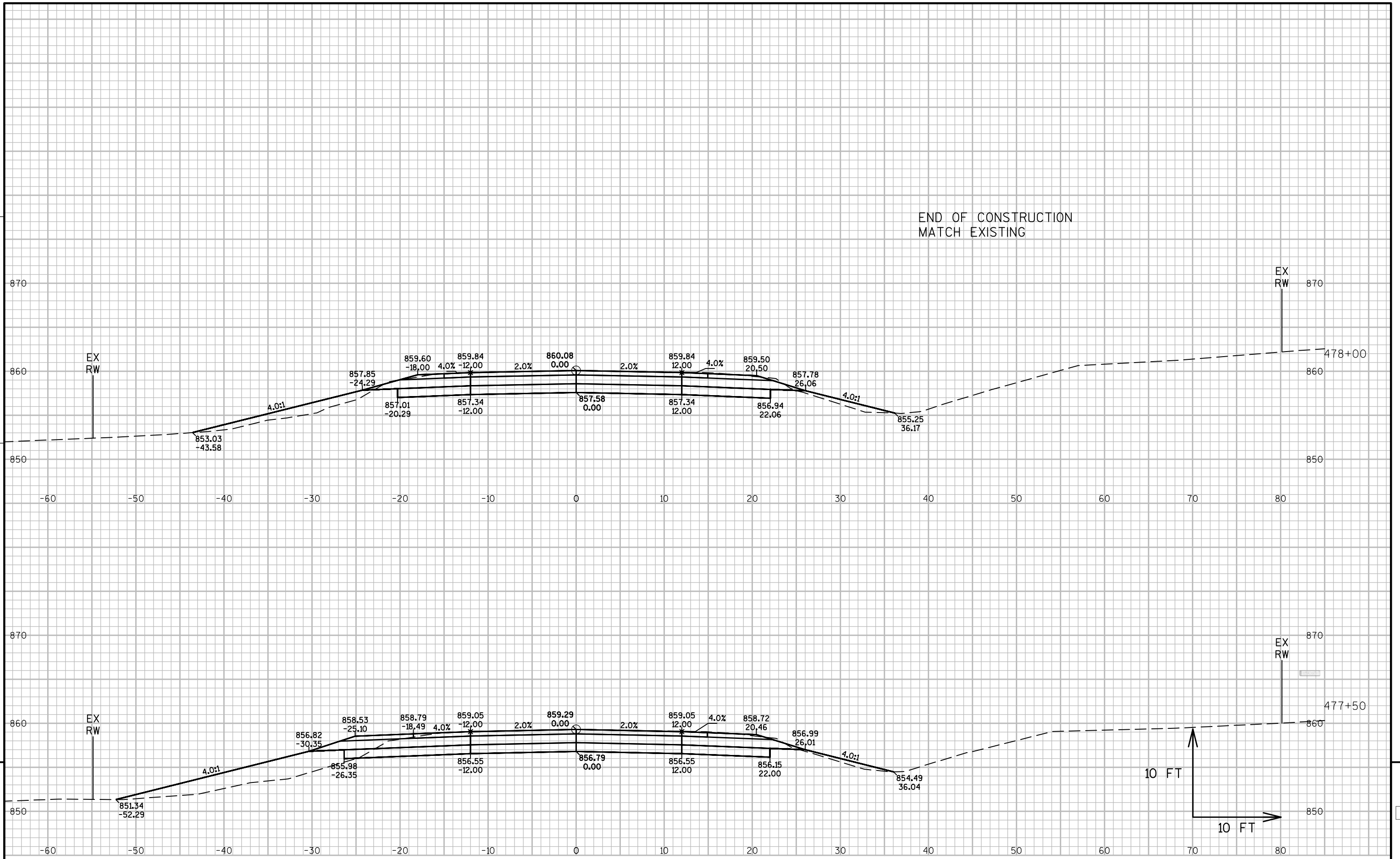
PLOT BY : BHUIYAN, MOHAMMAD E PLOT NAME :

PLOT SCALE : Custom

WISDOT/CADDs SHEET 49







Notes



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