

NWL

PROJECT ID:

8780-00-71

COUNTY:

RUSK

WITH: N/A

JULY 2017
ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plan
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 40



DESIGN DESIGNATION

A.A.D.T. (2016)	=	170
A.A.D.T. (2036)	=	260
D.H.V.	=	NA
D.D.	=	NA
T.	=	NA
DESIGN SPEED	=	55
ESALS	=	NA

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	----
LOT LINE	----
LIMITED HIGHWAY EASEMENT	----
EXISTING RIGHT OF WAY	----
PROPOSED OR NEW R/W LINE	----
SLOPE INTERCEPT	----
REFERENCE LINE	----
EXISTING CULVERT	----
PROPOSED CULVERT (Box or Pipe)	----
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	----
WOODED OR SHRUB AREA	----

PROFILE	
GRADE LINE	----
ORIGINAL GROUND	----
MARSH OR ROCK PROFILE (To be noted as such)	----
SPECIAL DITCH	----
GRADE ELEVATION	95.36
CULVERT (Profile View)	----
UTILITIES	
ELECTRIC	----
FIBER OPTIC	----
GAS	----
SANITARY SEWER	----
STORM SEWER	----
TELEPHONE	----
WATER	----
UTILITY PEDESTAL	----
POWER POLE	----
TELEPHONE POLE	----

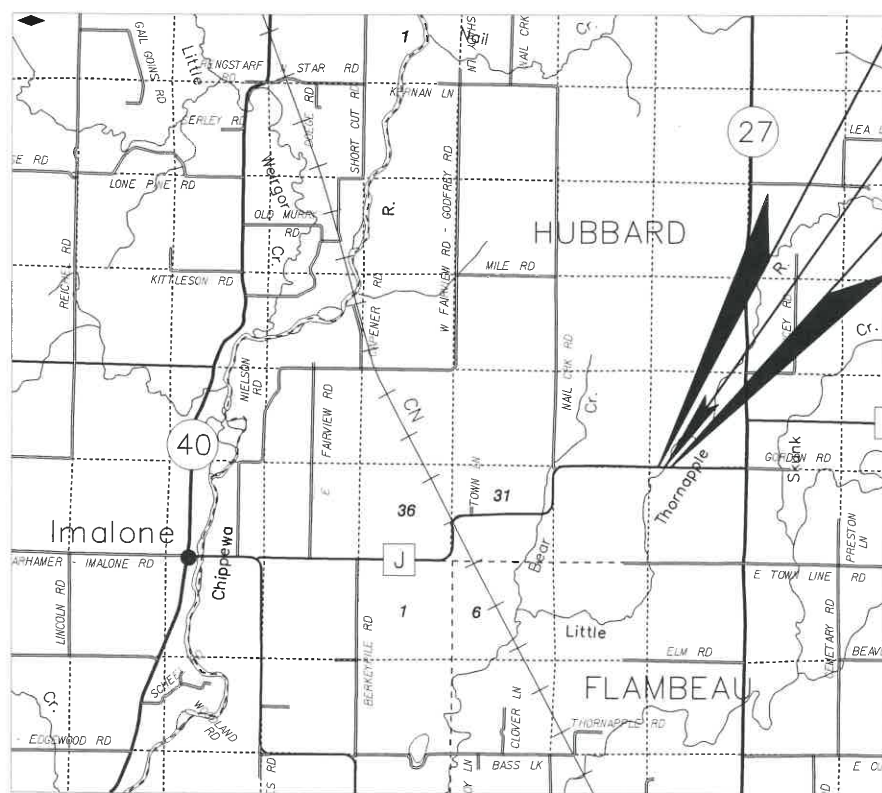
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

STH 40 - STH 27
LITTLE THORNAPPLE RIVER BRIDGE B-54-0123

CTH J
RUSK COUNTY

STATE PROJECT NUMBER
8780-00-71



BEGIN PROJECT 8780-00-71

STA. 8+50.00
Y = 600,684.878
X = 805,771.592

STRUCTURE B-54-0123

STA. 10+00.00

END PROJECT 8780-00-71

STA. 11+50.00
Y = 600,681.143
X = 806,071.569

LAYOUT
SCALE 0 1 MI

TOTAL NET LENGTH OF CENTERLINE = 0.057 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, RUSK COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
8780-00-71		

ACCEPTED FOR
COUNTY of RUSK

DATE: 1/9/17 *[Signature]*
(Signature & Title of Official)

ORIGINAL PLANS PREPARED BY
Mead & Hunt

WISCONSIN
JAY P. WHEATON
E-36779
LA CROSSE, WI
PROFESSIONAL ENGINEER

DATE: 1/13/17 *[Signature]*
(Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
Surveyor MEAD & HUNT
Designer MEAD & HUNT
Management Consultant KNIGHT E/A, INC.

APPROVED FOR THE DEPARTMENT
DATE: 1/26/17 *[Signature]*
(Management Consultant Signature)

E

GENERAL NOTES

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD88).

WHEN THE QUANTITY OF BASE AGGREGATE OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON OR CUBIC YARD, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE EXACT LOCATION OF THE EROSION CONTROL DEVICES SHALL BE DETERMINED IN THE FIELD.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, ARE TO BE 4-INCH SALVAGED TOPSOILED, FERTILIZED, SEEDED AND EROSION MATTED.

BEARINGS SHOWN ON THE PLANS ARE GRID BEARINGS TO THE NEAREST SECOND.

THE LOCATION OF ALL DRIVEWAYS WILL BE DETERMINED BY THE ENGINEER.

A VERTICAL SAWCUT SHALL BE MADE THROUGH EXISTING DRIVEWAYS AND PAVEMENTS AT REMOVAL LIMITS.

4-INCH ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 1 3/4-INCH UPPER LAYER AND A 2 1/4-INCH LOWER LAYER.

SILT FENCE IS TO BE PLACED AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER, AND IN PLACE PRIOR TO BRIDGE REMOVAL. SILT FENCE IN WETLAND AREAS SHALL BE PLACED AT THE SLOPE INTERCEPT TO PREVENT DISTURBANCE OF WETLANDS.

SHRINKAGE IS ESTIMATED AT 25%.

CONSULTANT CONTACT
MEAD & HUNT, INC.
750 NORTH THIRD STREET
LA CROSSE, WI 54601
ATTN: JAY WHEATON, P.E.
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E-MAIL: JAY.WHEATON@MEADHUNT.COM

DNR LIAISON
DEPARTMENT OF NATURAL RESOURCES
DNR NORTHERN REGION HQ
810 WEST MAPLE STREET
SPOONER, WI 54801
ATTN: AMY CRONK
TELEPHONE: 715-635-4229
E-MAIL: AMY.CRONK@WISCONSIN.GOV

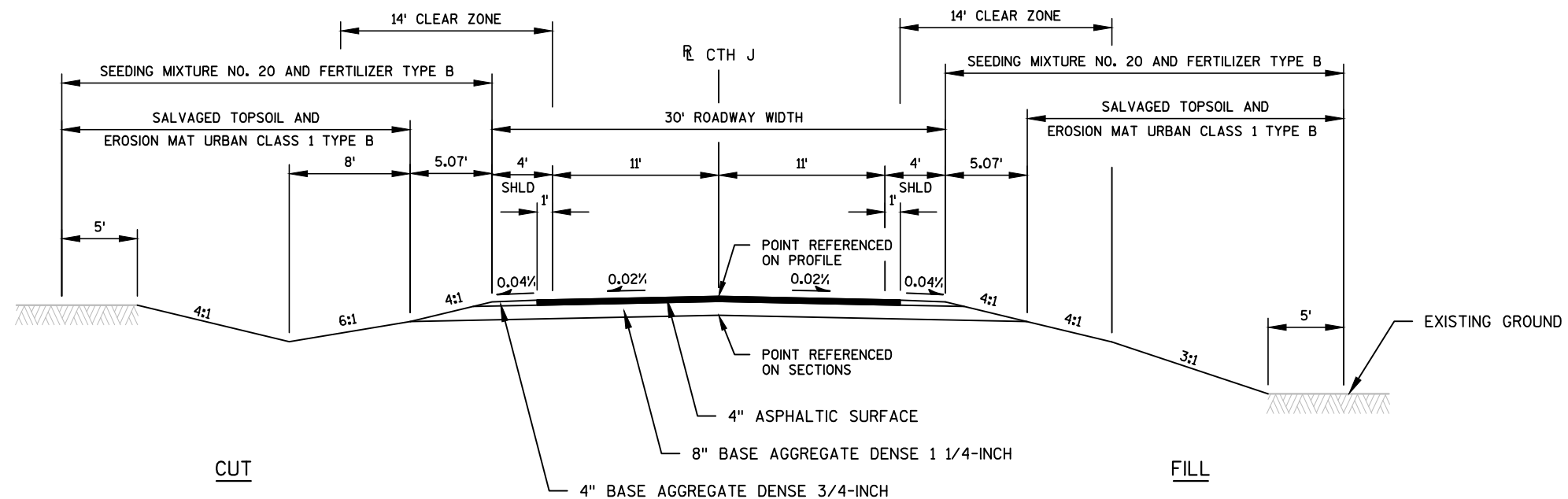
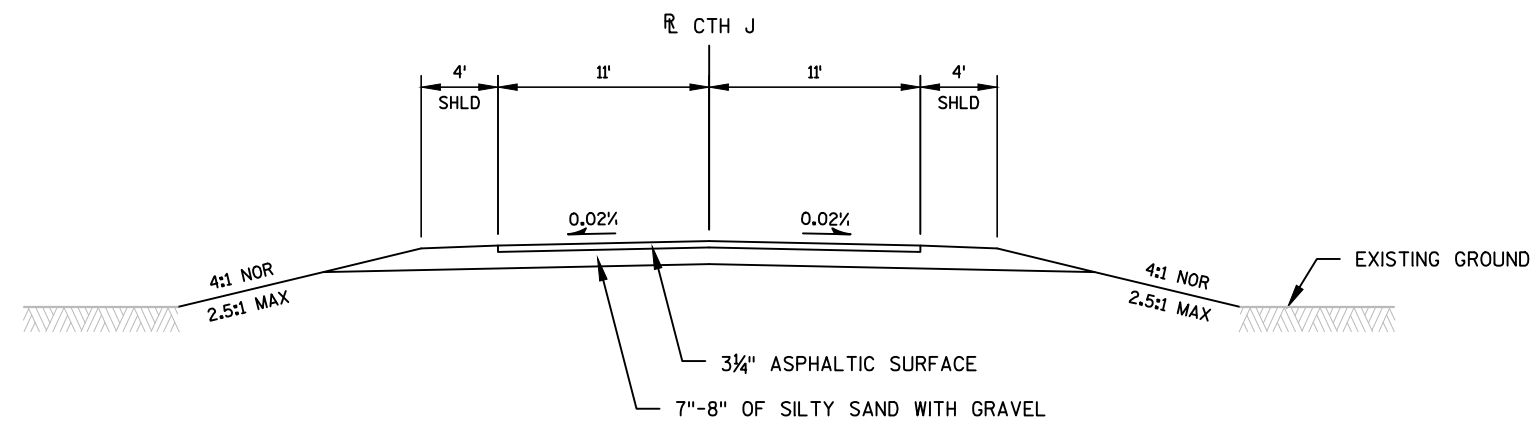
RUSK COUNTY
RUSK COUNTY HIGHWAY DEPARTMENT
N4711 HWY 27
LADYSMITH, WI 54848
ATTN: SCOTT EMCH
TELEPHONE: 715-532-2633
E-MAIL: SEMCH@RUSKCOUNTYWI.US

UTILITY CONTACTS

*JUMP RIVER ELECTRIC
ELECTRIC
ATTN: HANK LEW
P.O. BOX 99
LADYSMITH, WI 54848
TELEPHONE: 715-532-5524
E-MAIL: HLEW@JREC.NET

* Denotes Diggers Hotline Member







Estimate Of Quantities

8780-00-71					
Line	Item	Item Description	Unit	Total	Qty
0010	201.0105	Clearing	STA	1.000	1.000
0020	201.0205	Grubbing	STA	1.000	1.000
0030	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0040	205.0100	Excavation Common	CY	292.000	292.000
0050	206.1000	Excavation for Structures Bridges (structure) 01. B-54-123	LS	1.000	1.000
0060	210.1500	Backfill Structure Type A	TON	220.000	220.000
0070	213.0100	Finishing Roadway (project) 01. 8780-00-71	EACH	1.000	1.000
0080	305.0110	Base Aggregate Dense 3/4-Inch	TON	50.000	50.000
0090	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	500.000	500.000
0100	312.0115	Select Crushed Material	CY	19.000	19.000
0110	455.0605	Tack Coat	GAL	50.000	50.000
0120	465.0105	Asphaltic Surface	TON	170.000	170.000
0130	502.0100	Concrete Masonry Bridges	CY	143.000	143.000
0140	502.3200	Protective Surface Treatment	SY	174.000	174.000
0150	505.0400	Bar Steel Reinforcement HS Structures	LB	3,680.000	3,680.000
0160	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	18,840.000	18,840.000
0170	513.4061	Railing Tubular Type M (structure) 01. B-54-123	LF	120.000	120.000
0180	516.0500	Rubberized Membrane Waterproofing	SY	20.000	20.000
0190	550.0020	Pre-Boring Rock or Consolidated Materials	LF	38.000	38.000
0200	550.0500	Pile Points	EACH	5.000	5.000
0210	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	125.000	125.000
0220	606.0300	Riprap Heavy	CY	210.000	210.000
0230	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	126.000	126.000
0240	619.1000	Mobilization	EACH	1.000	1.000
0250	624.0100	Water	MGAL	6.000	6.000
0260	625.0500	Salvaged Topsoil	SY	1,000.000	1,000.000
0270	628.1504	Silt Fence	LF	650.000	650.000
0280	628.1520	Silt Fence Maintenance	LF	1,300.000	1,300.000
0290	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0300	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0310	628.2008	Erosion Mat Urban Class I Type B	SY	1,000.000	1,000.000
0320	628.6005	Turbidity Barriers	SY	280.000	280.000
0330	628.7504	Temporary Ditch Checks	LF	60.000	60.000
0340	629.0210	Fertilizer Type B	CWT	0.800	0.800
0350	630.0120	Seeding Mixture No. 20	LB	35.000	35.000
0360	630.0200	Seeding Temporary	LB	20.000	20.000
0370	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0380	637.2230	Signs Type II Reflective F	SF	12.000	12.000

Estimate Of Quantities

8780-00-71					
Line	Item	Item Description	Unit	Total	Qty
0390	638.2602	Removing Signs Type II	EACH	4.000	4.000
0400	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0410	642.5001	Field Office Type B	EACH	1.000	1.000
0420	643.0100	Traffic Control (project) 01. 8780-00-71	EACH	1.000	1.000
0430	643.0420	Traffic Control Barricades Type III	DAY	1,440.000	1,440.000
0440	643.0705	Traffic Control Warning Lights Type A	DAY	2,560.000	2,560.000
0450	643.0900	Traffic Control Signs	DAY	1,760.000	1,760.000
0460	645.0120	Geotextile Type HR	SY	400.000	400.000
0470	646.0106	Pavement Marking Epoxy 4-Inch	LF	1,100.000	1,100.000
0480	650.4500	Construction Staking Subgrade	LF	262.000	262.000
0490	650.5000	Construction Staking Base	LF	262.000	262.000
0500	650.6500	Construction Staking Structure Layout (structure) 01. B-54-123	LS	1.000	1.000
0510	650.9910	Construction Staking Supplemental Control (project) 01. 8780-00-71	LS	1.000	1.000
0520	650.9920	Construction Staking Slope Stakes	LF	262.000	262.000
0530	690.0150	Sawing Asphalt	LF	44.000	44.000
0540	715.0502	Incentive Strength Concrete Structures	DOL	858.000	858.000

EARTHWORK SUMMARY								
FROM/TO STATION	LOCATION	205.0100 COMMON EXCAVATION CUT (1)	SALVAGED/ UNUSABLE PAVEMENT MATERIAL	AVAILABLE MATERIAL (2)	UNEXPANDED FILL	EXPANDED FILL (FACTOR 1.25)	MASS ORDINATE +/- (3)	WASTE
8+50 - 11+50	M/L	292	71	221	126	157	64	64
292						TOTAL		
						64		

- (1)
- (2)
- (3)
- SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED
- AVAILABLE MATERIAL = CUT - SALVAGED/UNUSABLE PAVEMENT MATERIAL
- THE MASS ORDINATE + OR - QUANTITY CALCULATED. PLUS QUANTITY INDICATES AS EXCESS OF MATERIAL.

CLEARING & GRUBBING

STATION TO STATION		LOCATION	201.0105 CLEARING STA	201.0205 GRUBBING STA
9+00	- 10+00	M/L RT	1	1
TOTAL			1	1

BASE AGGREGATE DENSE

STATION TO STATION		LOCATION	305.0110 BASE AGGREGATE DENSE 3/4 INCH TON	305.0120 BASE AGGREGATE DENSE 1-1/4 INCH TON	624.0100 WATER MGAL
8+50	- 9+81	M/L	25	250	3
10+19	- 11+50	M/L	25	250	3
TOTAL			50	500	6

ASPHALT SUMMARY

STATION	TO	STATION	LOCATION	455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON
8+50	-	9+81	M/L	25	85
10+19	-	11+50	M/L	25	85
TOTAL				50	170

TACK COAT ESTIMATED AT 0.07 GAL/SY

LANDSCAPING ITEMS

STATION	TO	STATION	LOCATION	625.0500 SALVAGED TOPSOIL SY	628.2008 EROSION MAT CLASS I TYPE B SY	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB	630.0200* SEEDING TEMPORARY LB
8+50	-	9+81	M/L, LT & RT	395	395	0.3	14	7
10+19	-	11+50	M/L, LT & RT	345	345	0.3	12	6
WASTE SITE				260	260	0.2	9	7
TOTAL				1,000	1,000	0.8	35	20

*HALF RATE

MOBILIZATION

CATEGORY	STATION TO STATION	LOCATION	619.1000 MOBILIZATION EACH
0010	PROJECT	M/L	0.250
0020	PROJECT	M/L	0.750
TOTAL			1.000

SILT FENCE

STATION TO STATION	LOCATION	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF
8+50 - 9+81	M/L, LT & RT	260	520
10+19 - 11+50	M/L, LT & RT	260	520
UNDISTRIBUTED	VARIOUS	130	260
TOTAL		650	1,300

TURBIDITY BARRIERS

STATION	LOCATION	628.6005 TURBIDITY BARRIERS SY
9+95	M/L	140
10+05	M/L	140
TOTAL		280

NOTE: ALL ITEMS ARE CATEGORY 0010 UNLESS NOTED AS 0020.

EROSION CONTROL SUMMARY

STATION TO STATION		LOCATION	628.1910			
			628.1905 MOBILIZATIONS EROSION CONTROL EACH	MOBILIZATIONS EMERGENCY EROSION CONTROL EACH	628.7504 TEMPORARY DITCH CHECKS LF	
8+50	-	9+81	M/L, LT & RT	-	-	20
10+19	-	11+50	M/L, LT & RT	-	-	20
UNDISTRIBUTED		VARIOUS	4	2	20	
TOTAL			4	2	60	

SIGNING

STATION	LOCATION	634.0614 POSTS WOOD 4x6-INCH x 14-FT	637.2230 SIGN TYPE II REFLECTIVE F	638.2602 REMOVING SIGN TYPE II	638.3000 REMOVING SMALL SIGN SUPPORTS	COMMENTS
		EACH	SF	EACH	EACH	
9+68	M/L, RT	1	3	-	-	W5-52R
9+73	M/L, LT	1	3	-	-	W5-52L
9+84	M/L, LT	-	-	1	1	
9+84	M/L, RT	-	-	1	1	
10+10	M/L, LT	-	-	1	1	
10+10	M/L, RT	-	-	1	1	
10+27	M/L, RT	1	3	-	-	W5-52L
10+32	M/L, LT	1	3	-	-	W5-52R
TOTAL		4	12	4	4	

TRAFFIC CONTROL ITEMS

LOCATION	643.0420 TRAFFIC CONTROL BARRICADES TYPE III	643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A	643.0900 TRAFFIC CONTROL SIGNS	REMARKS
	DAY	DAY	DAY	
CTH J	1,440	2,560	1,760	80 DAYS
TOTAL	1,440	2,560	1,760	

SAWING ASPHALT

STATION	LOCATION	690.0150 SAWING ASPHALT LF
8+50	M/L	22
11+50	M/L	22
TOTAL		44

PAVEMENT MARKING

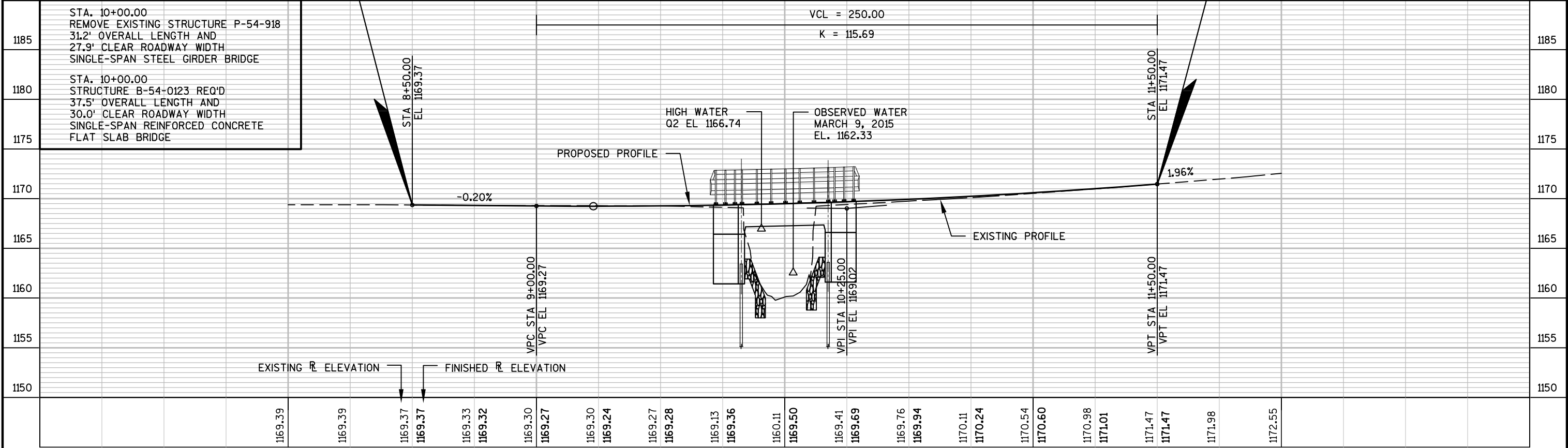
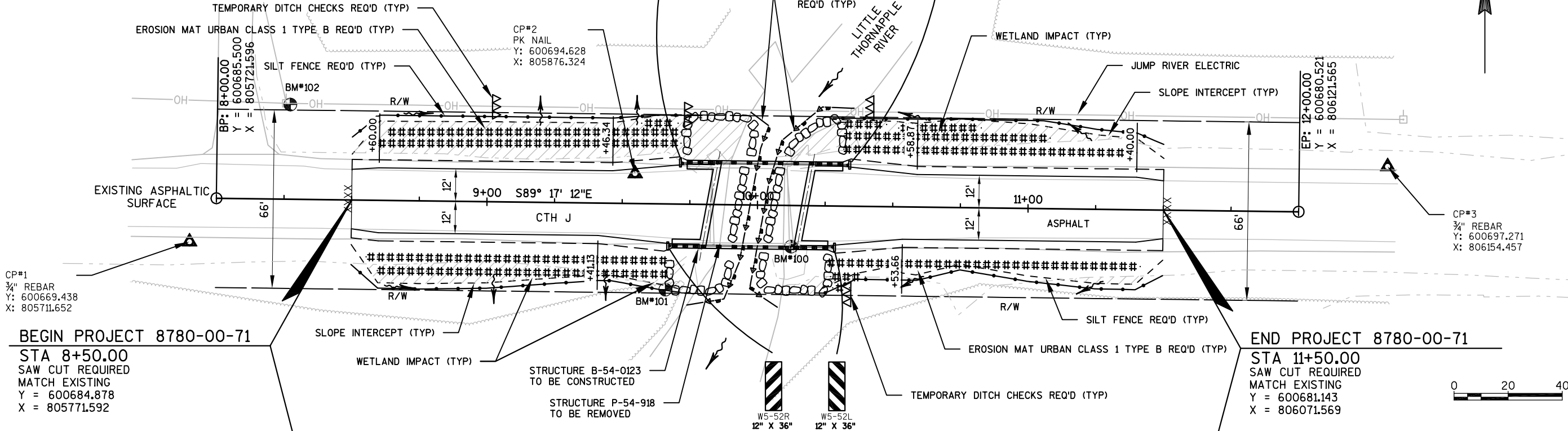
STATION	TO	STATION	LOCATION	646.0106 EPOXY LF	REMARKS
8+50	-	11+50	M/L, LT & RT	700	WHITE EDGELINES
8+50	-	11+50	M/L, CL	325	YELLOW SOLID
8+50	-	11+50	M/L, CL	75	YELLOW SKIPS WB
TOTAL				1,100	

CONSTRUCTION STAKING

CATEGORY	STATION	TO	STATION	LOCATION	650.4500	650.5000	650.6500	650.9910	650.9920
					CONSTRUCTION STAKING SUBGRADE LF	CONSTRUCTION STAKING BASE LF	CONSTRUCTION STAKING STRUCTURE LAYOUT (B-54-0123) LS	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) LS	CONSTRUCTION STAKING SLOPE STAKES LF
0010	8+50	-	9+81	M/L	131	131	-	-	131
0010	10+19	-	11+50	M/L	131	131	-	-	131
0020		10+00		M/L	-	-	1	-	-
0010		PROJECT		M/L	-	-	-	1	-
TOTAL					262	262	1	1	262

NOTE: ALL ITEMS ARE CATEGORY 0010 UNLESS NOTED AS 0020.

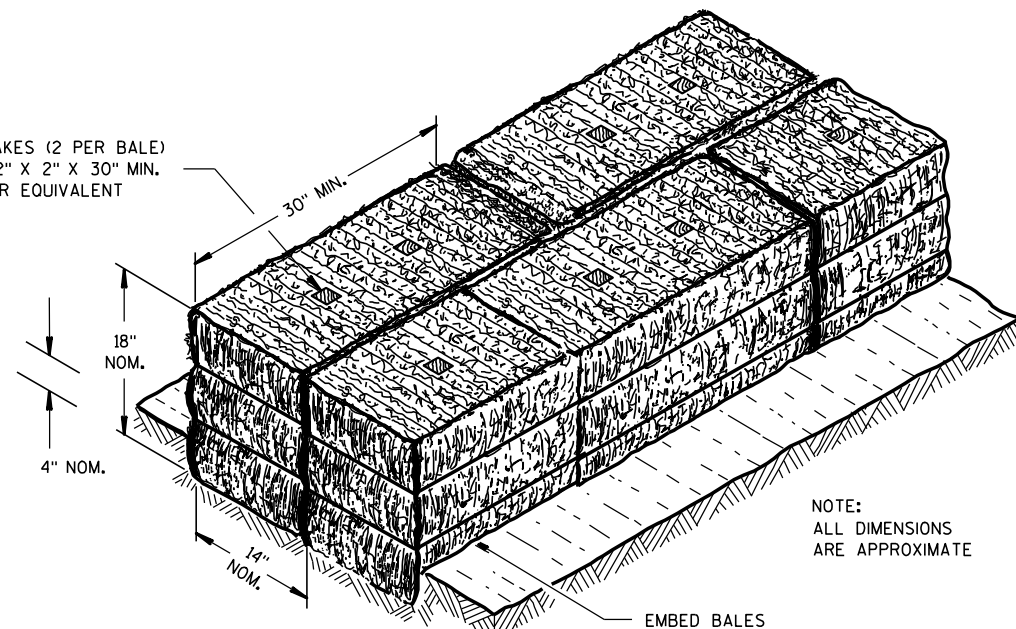
BENCH MARKS				
NO.	STATION	OUT	DESCRIPTION	ELEV.
100	10+13	RT 15.2'	SE CORNER OF BRIDGE	1167.14
101	9+66	RT 31.7'	NAIL IN 14" ELM TREE	1169.11
102	8+27	LT 35.0'	NAIL IN POWER POLE	1167.79



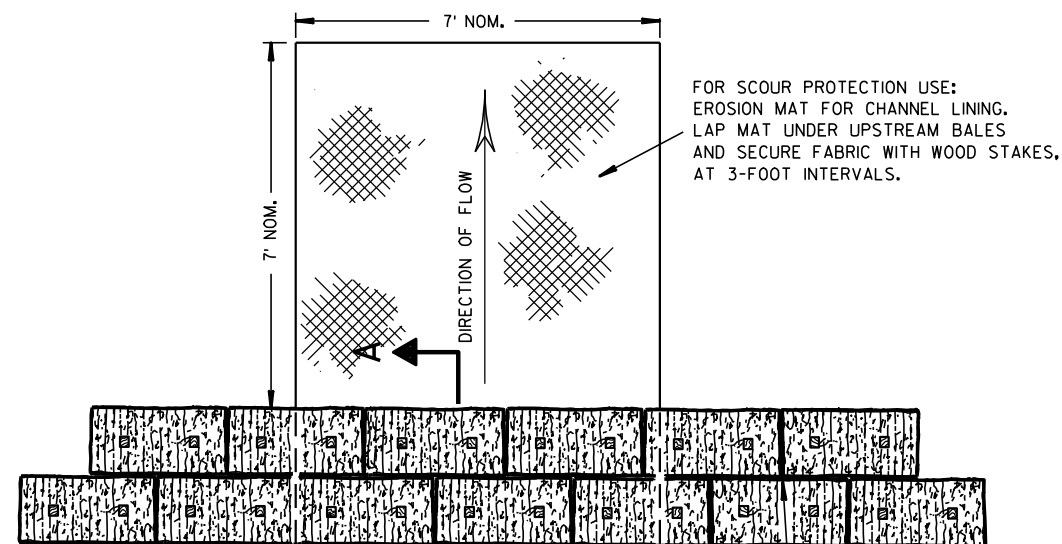
Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-08	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-17A	LONGITUDINAL MARKING (MAINLINE)

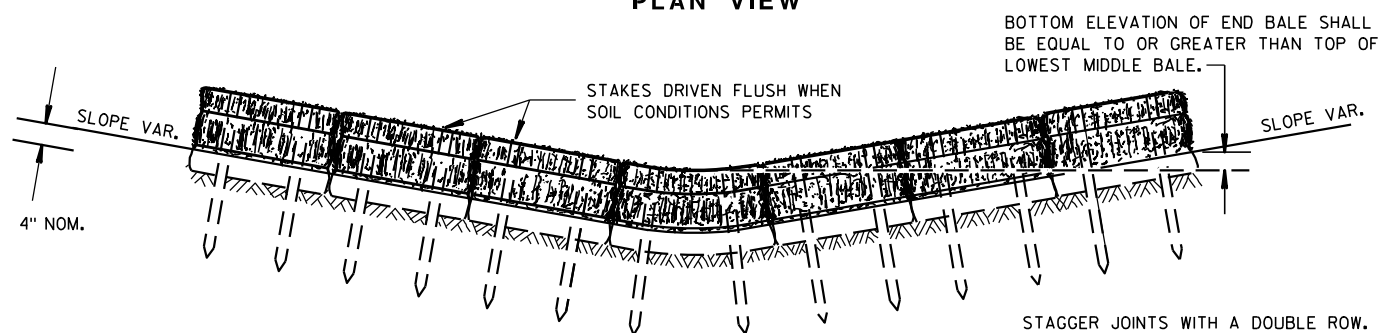
WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



SECTION A-A



PLAN VIEW



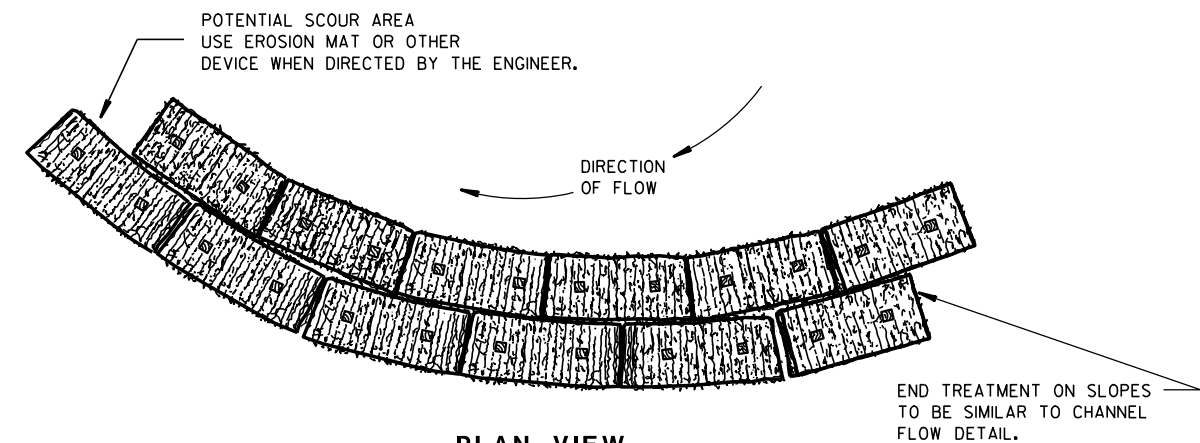
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

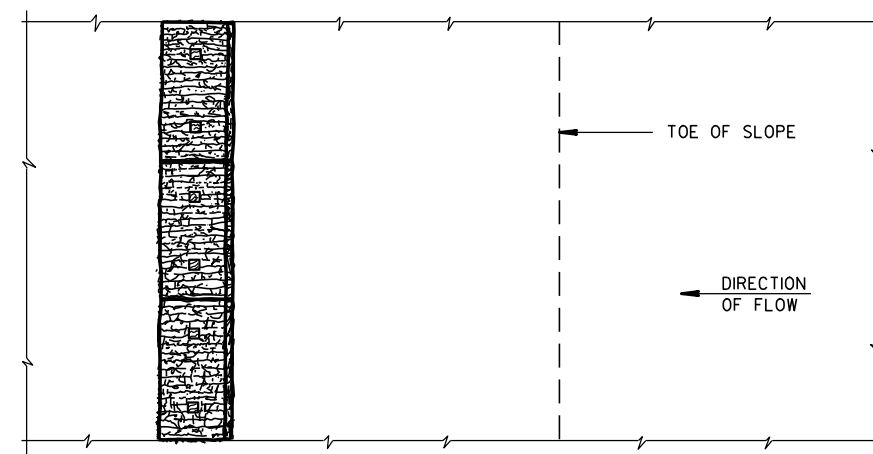
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

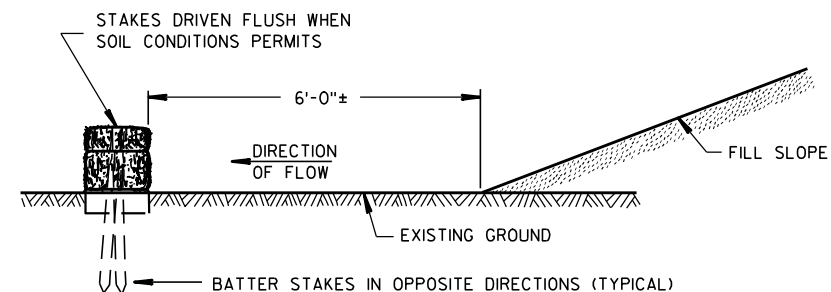


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

FHWA

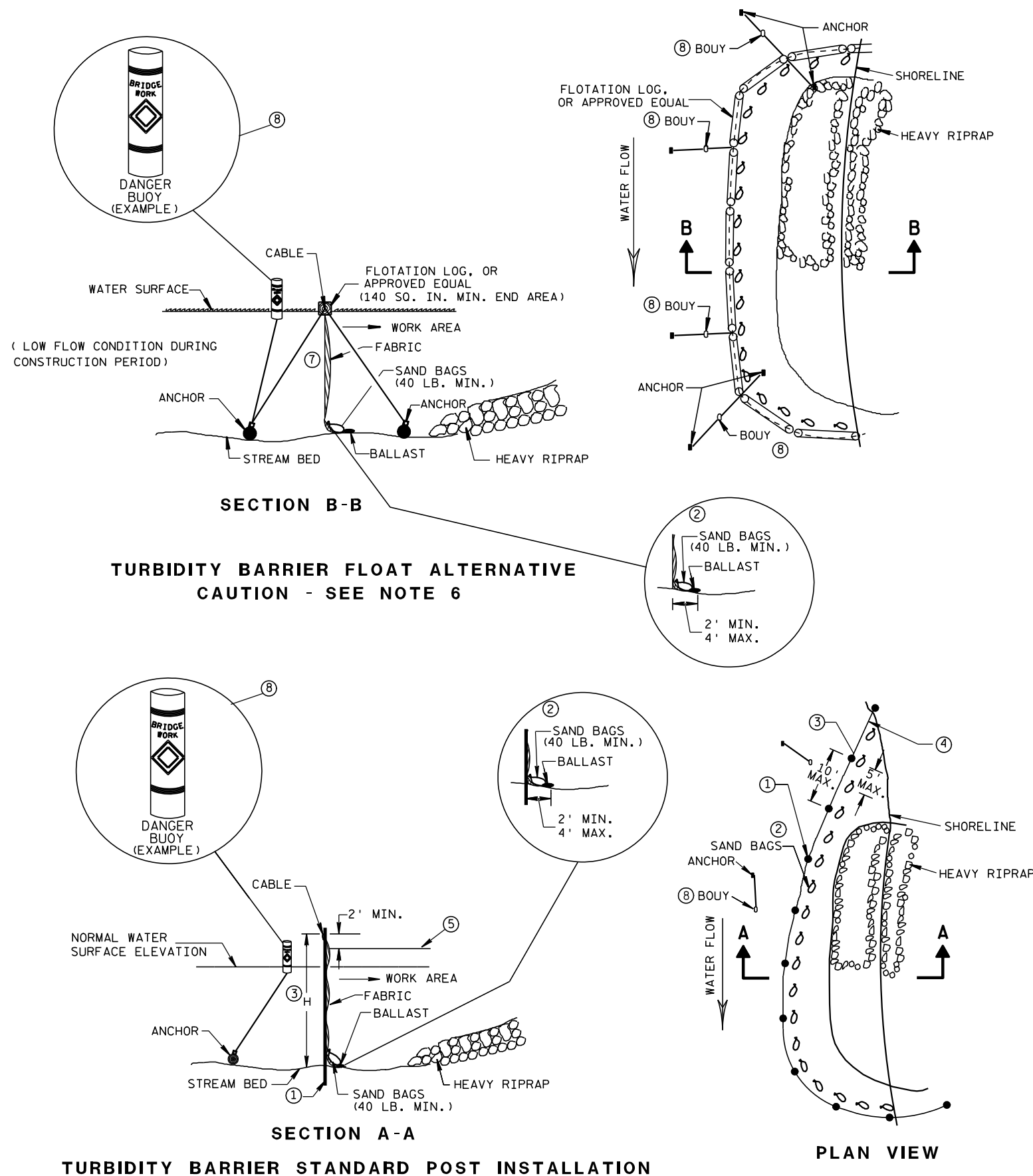
/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



SILT FENCE	
STATE OF WISCONSIN	
DEPARTMENT OF TRANSPORTATION	
APPROVED	
<u>4-29-05</u>	<u>/S/ Beth Cannestra</u>
DATE	CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

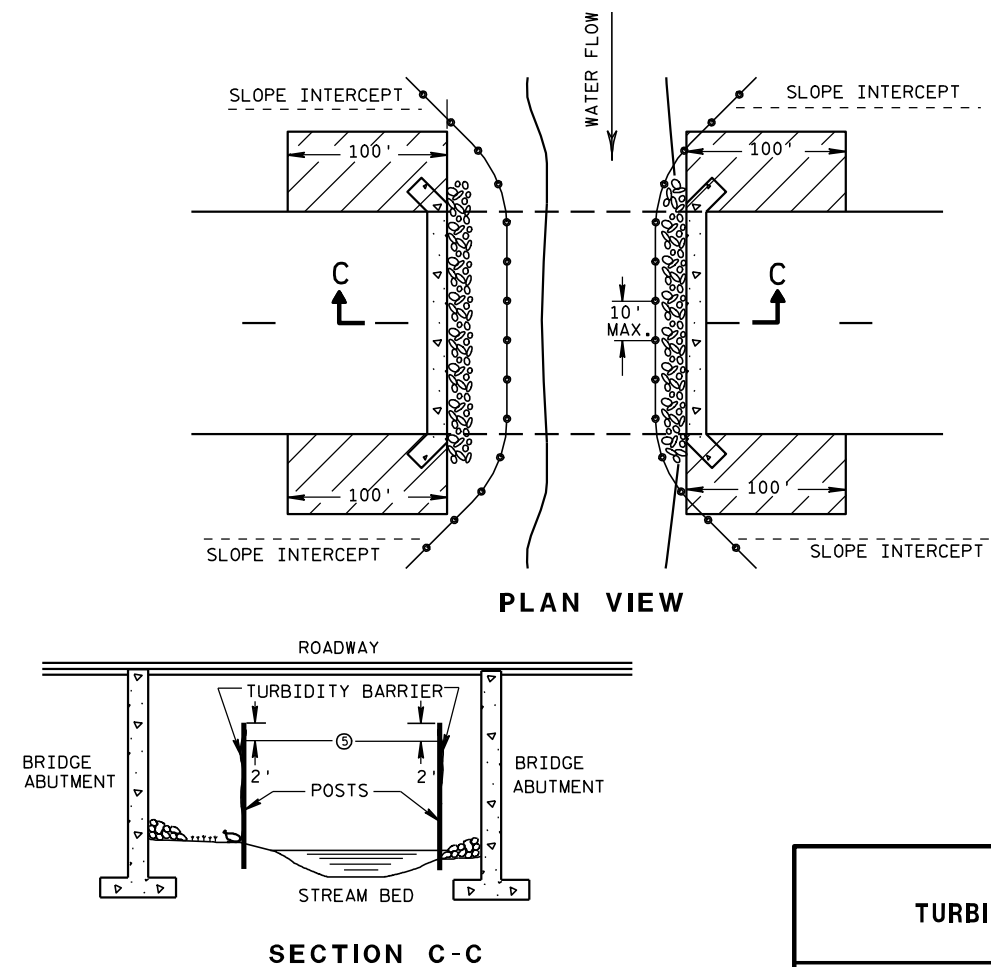


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

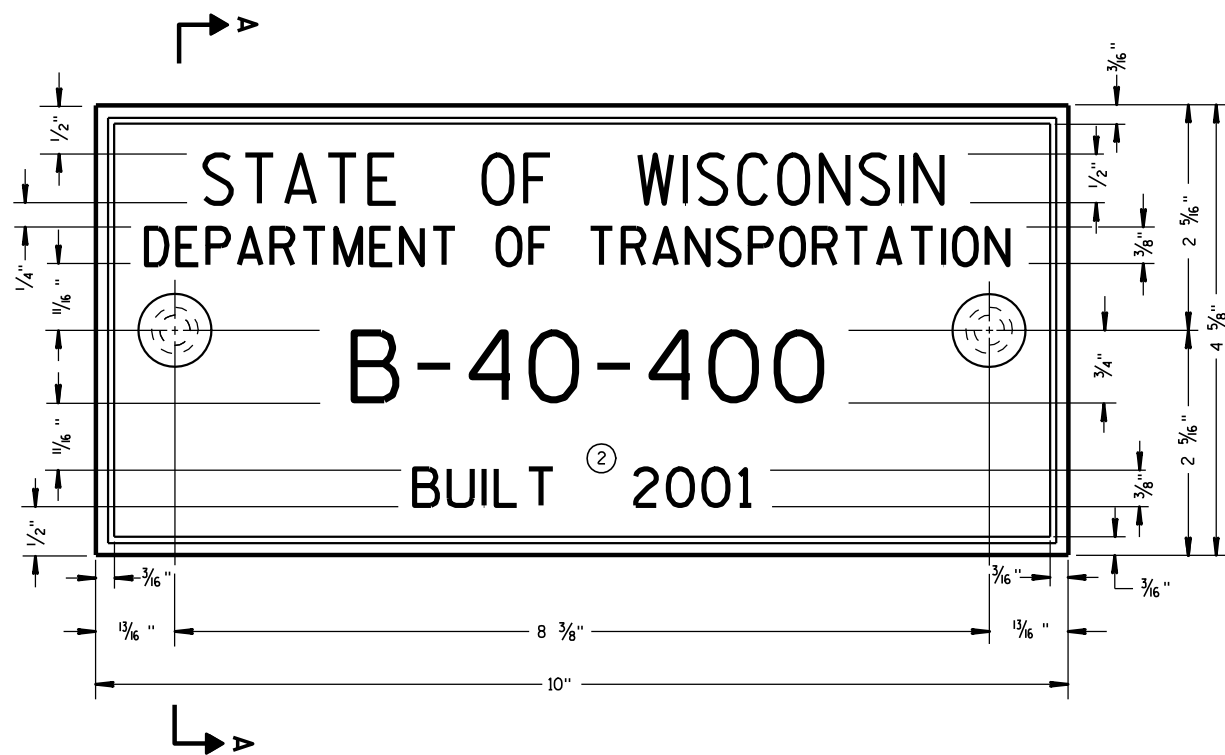
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

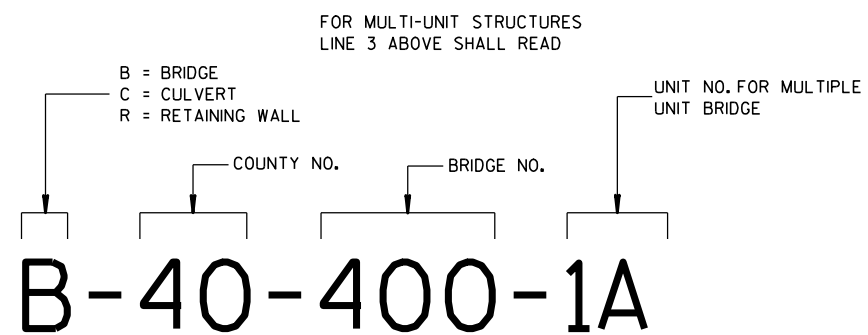
6/04/02
DATE

FWHA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



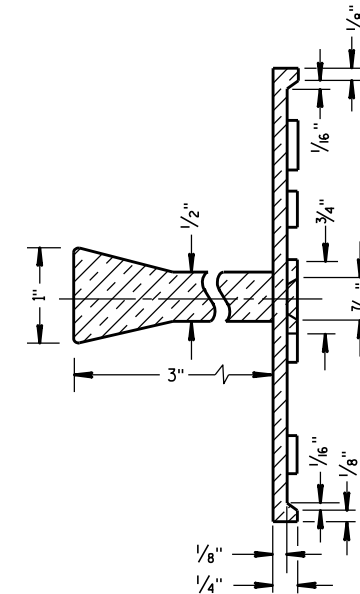
NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

GENERAL NOTES

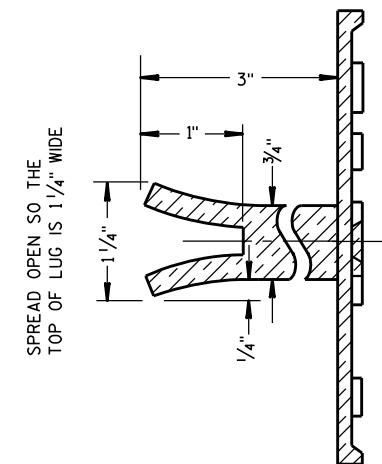
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

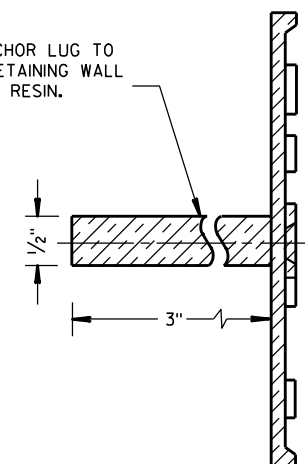


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE
(STRUCTURES)

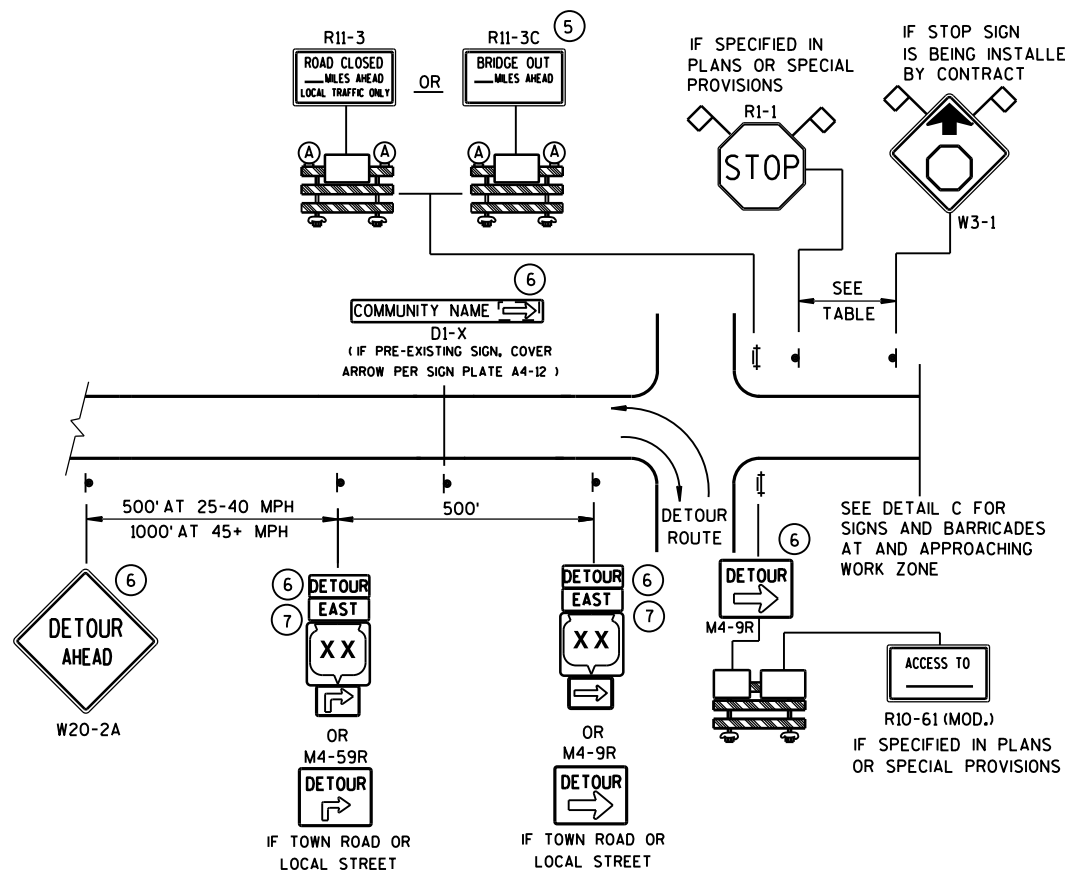
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

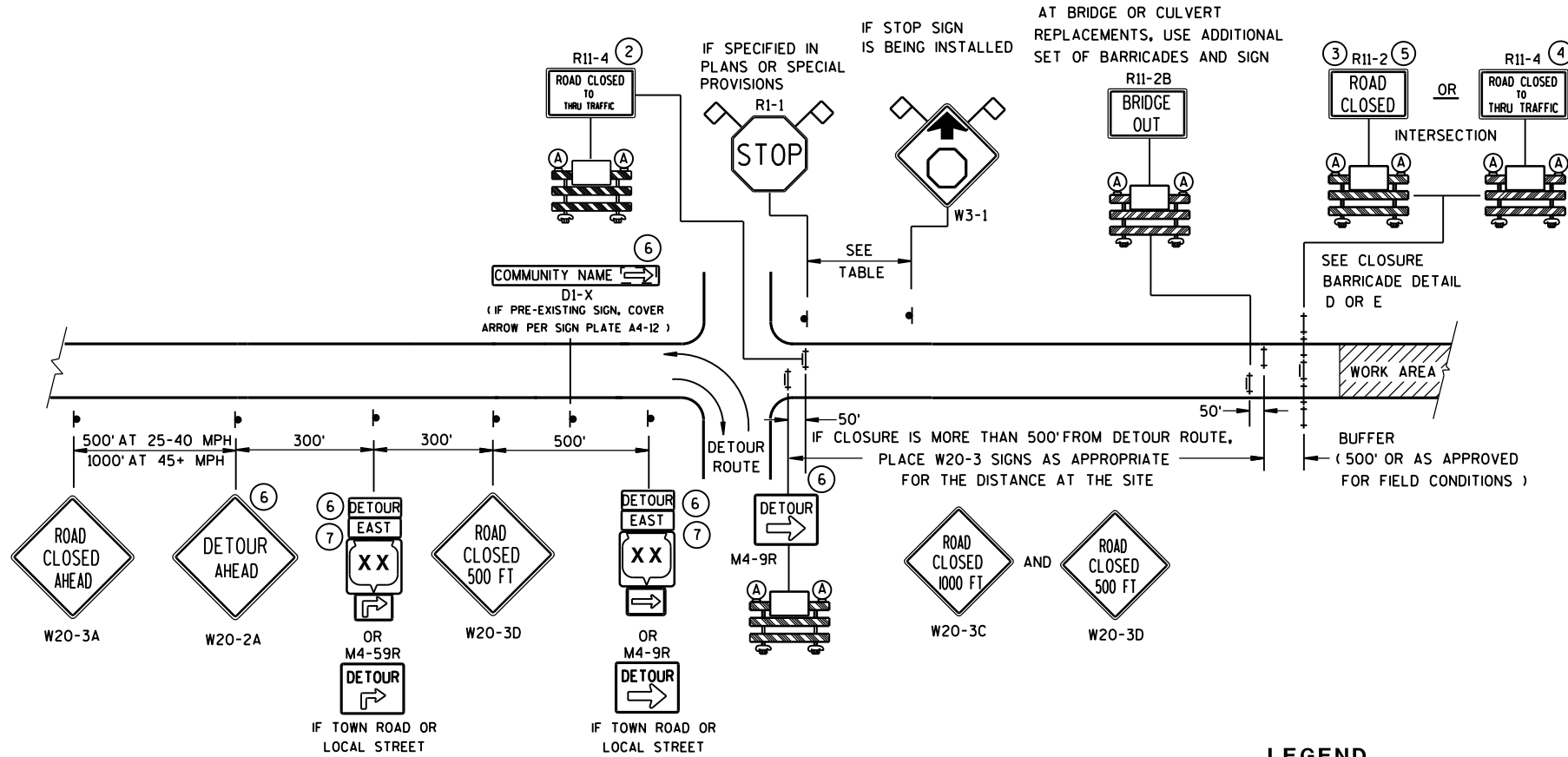
3/26/10
DATE

FHWA

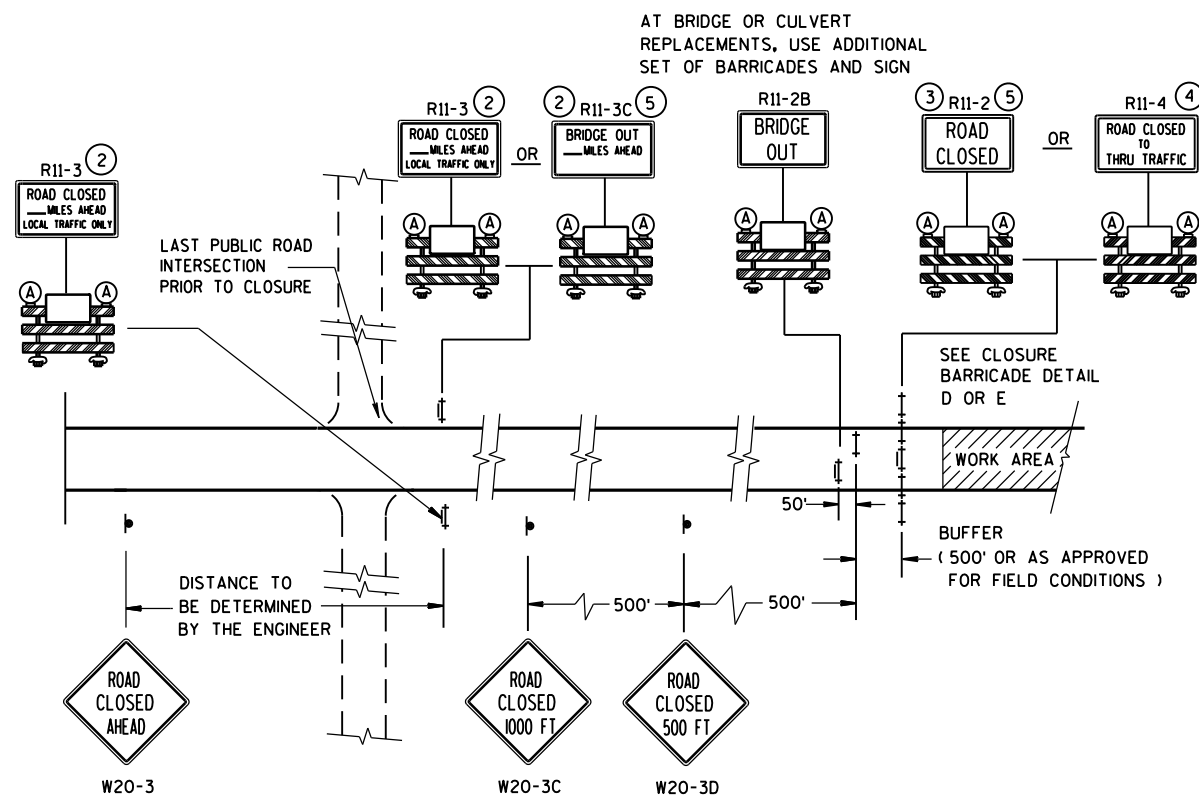
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)

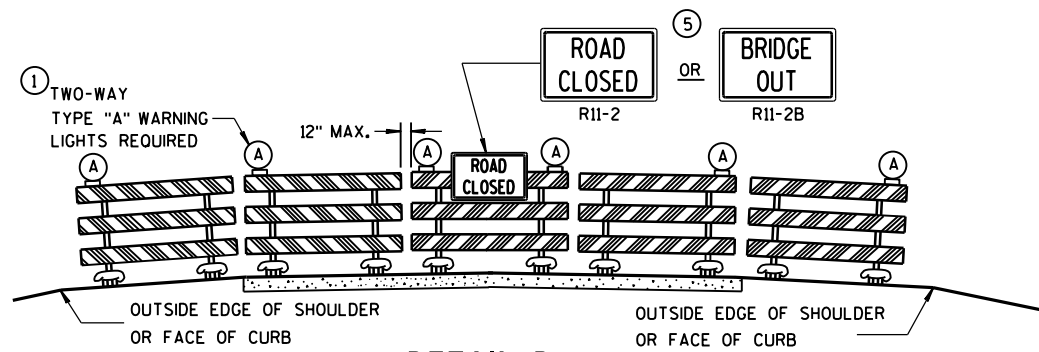


DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

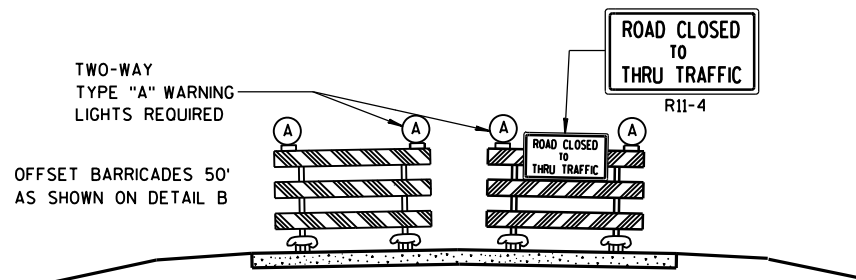
SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
Sept. 2015 DATE	/S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

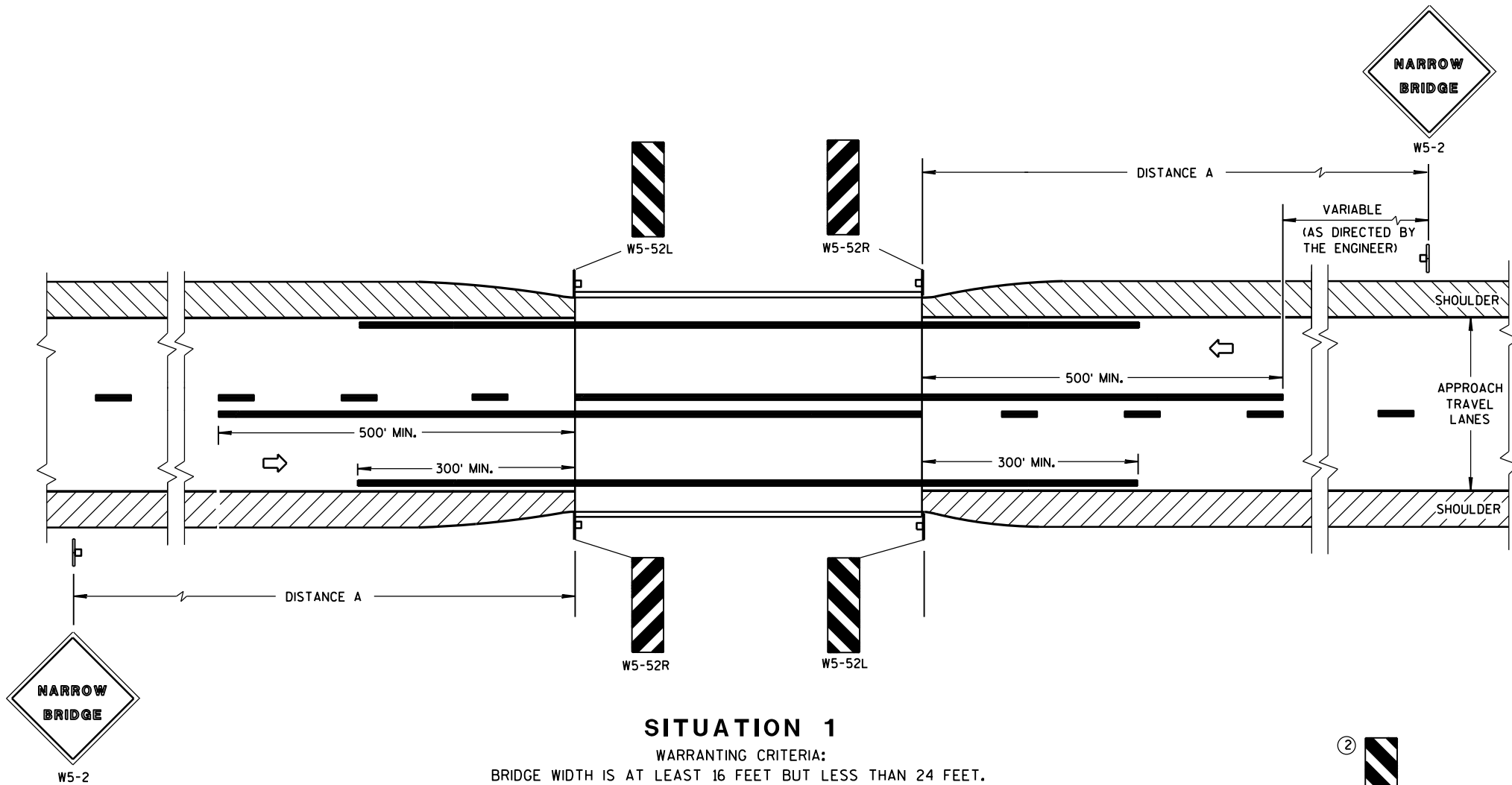
"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
Sept. 2015 DATE	/S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



SITUATION 1

WARRANTING CRITERIA:
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

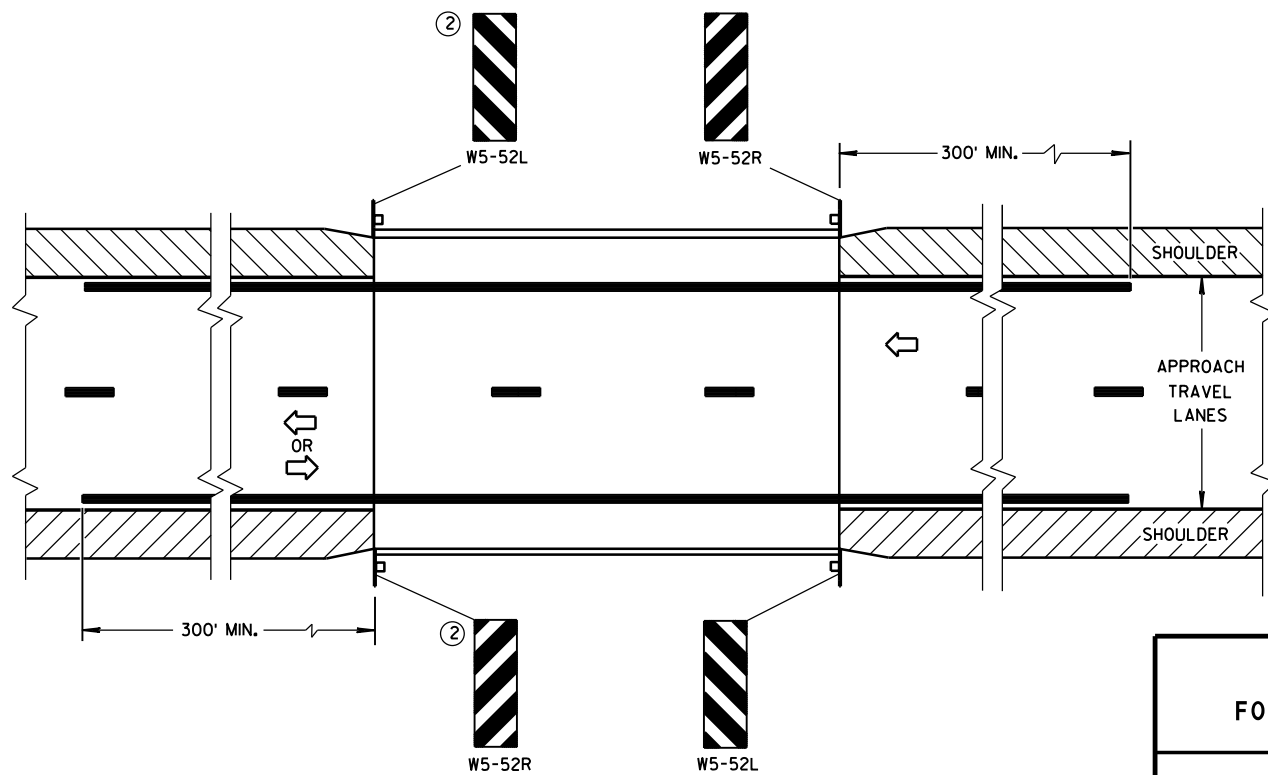
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

- ① LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.
- ② OMIT ON ONE-WAY TRAVELLED WAYS.
- ③ EDGE OF W5-52 SIGN SHALL BE PLACED IN LINE WITH FACE OF CURB OR PARAPET.



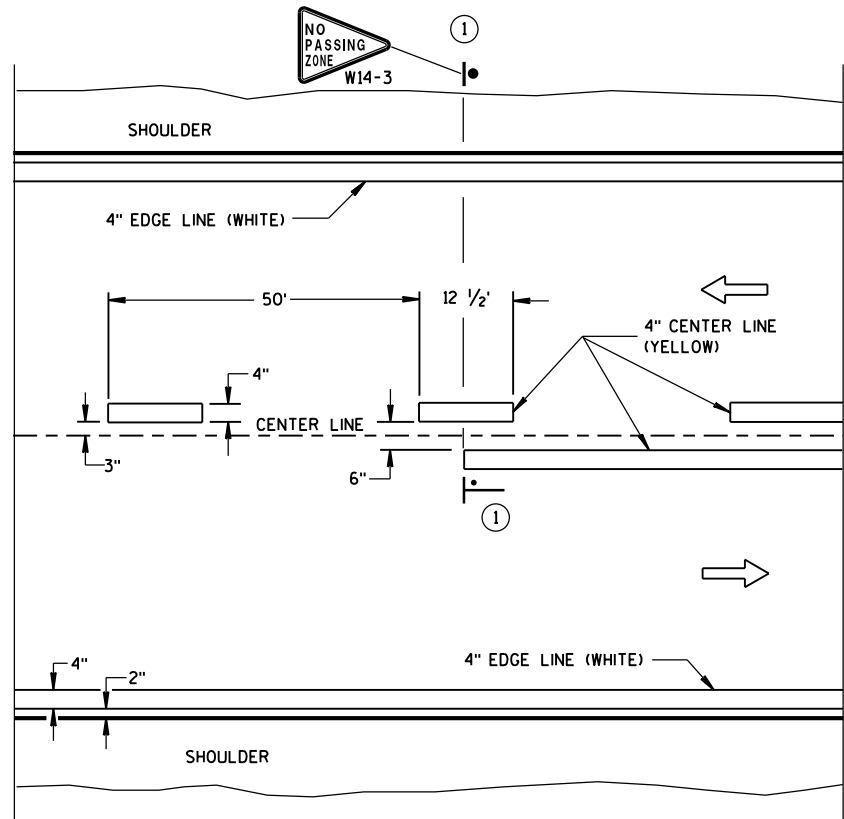
SITUATION 2

WARRANTING CRITERIA:
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

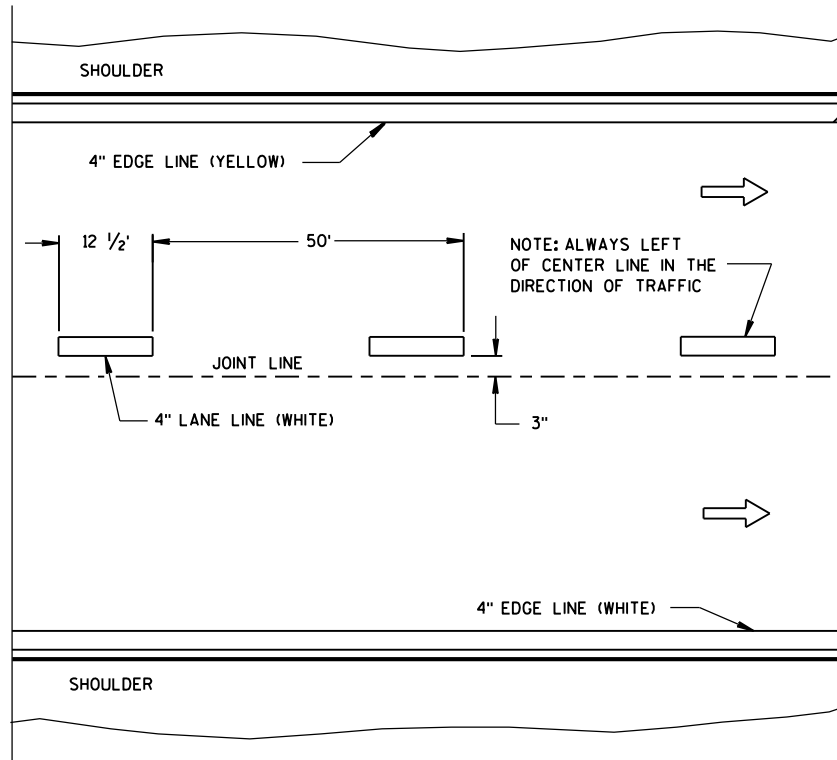
SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-18-16 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

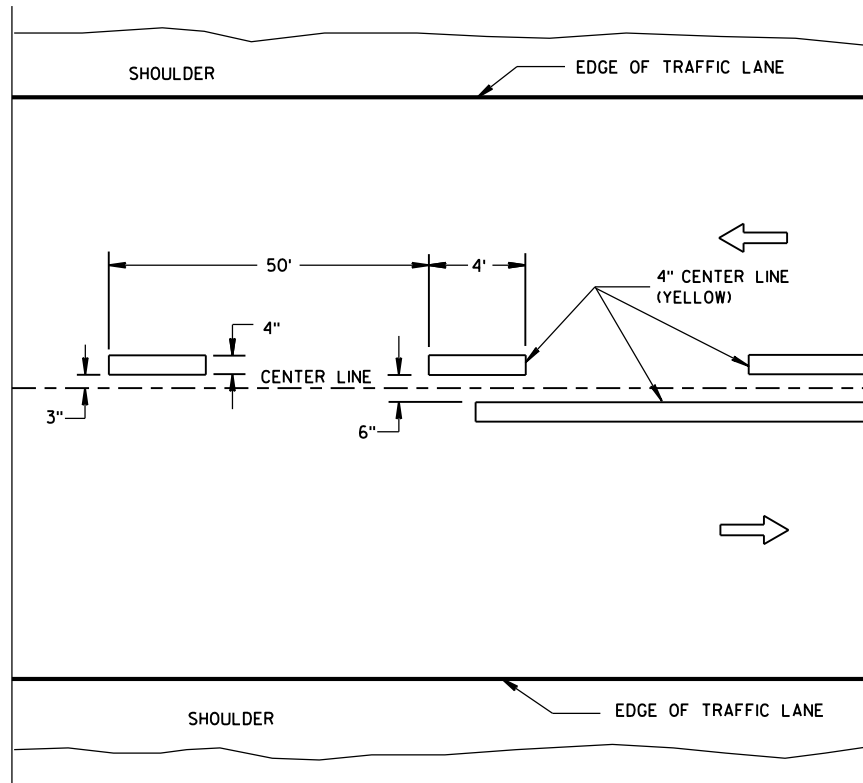


TWO WAY TRAFFIC

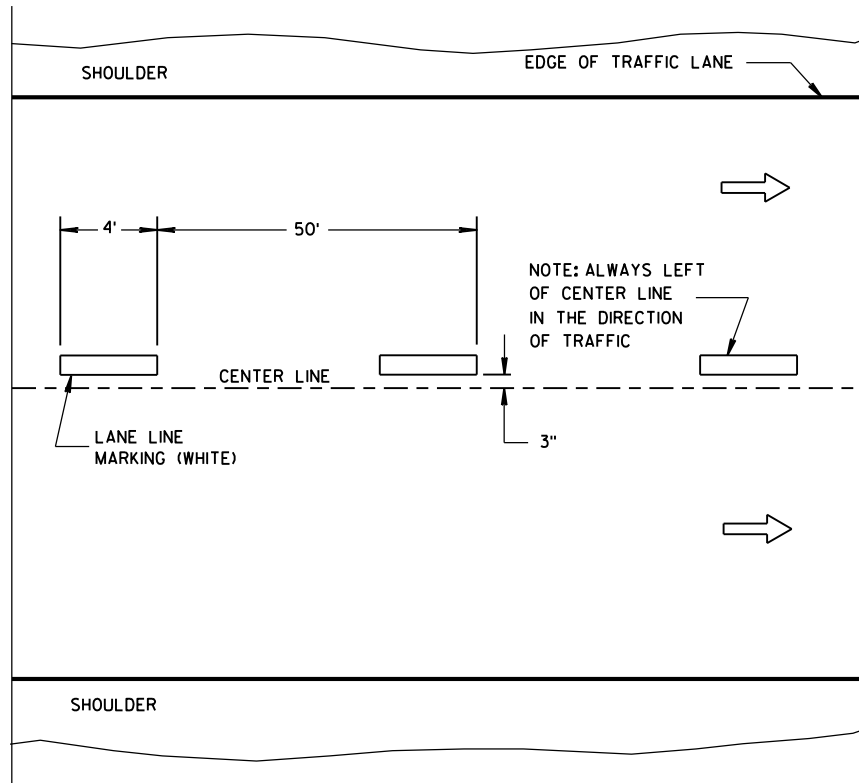


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

① NO PASSING ZONE W14-3 SIGN SHALL BE LOCATED WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

LEGEND

—●— "T" MARKING

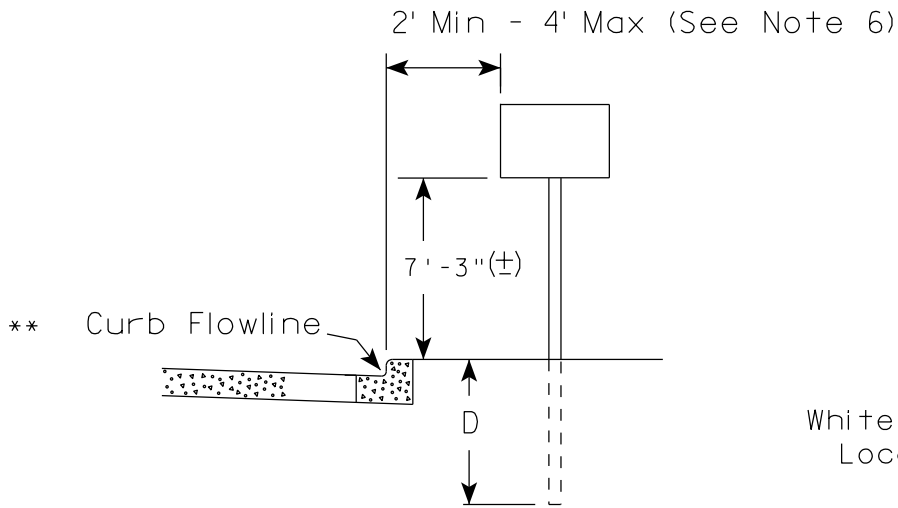
● POST MOUNTED SIGN

LONGITUDINAL MARKING
(MAINLINE)

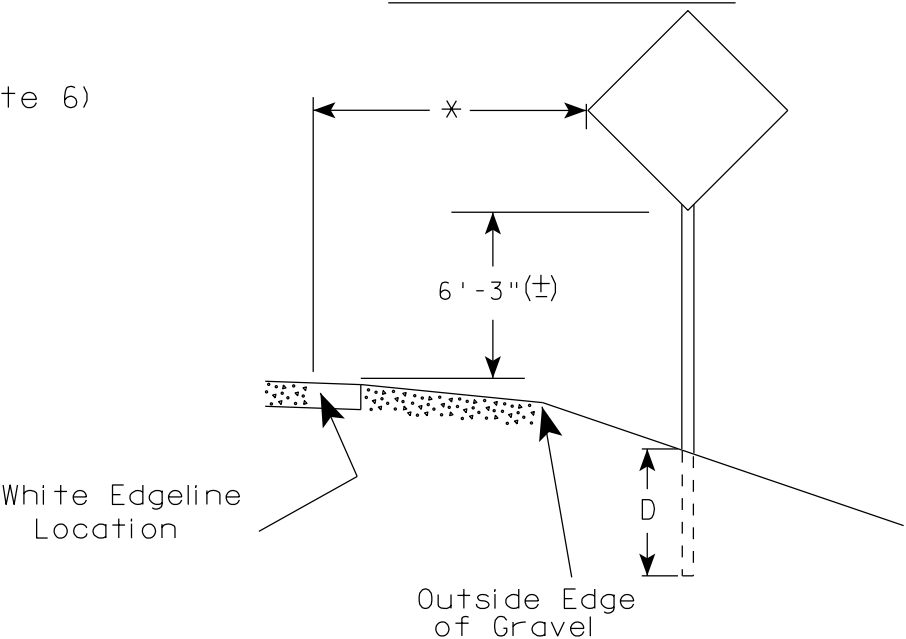
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept., 2016 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

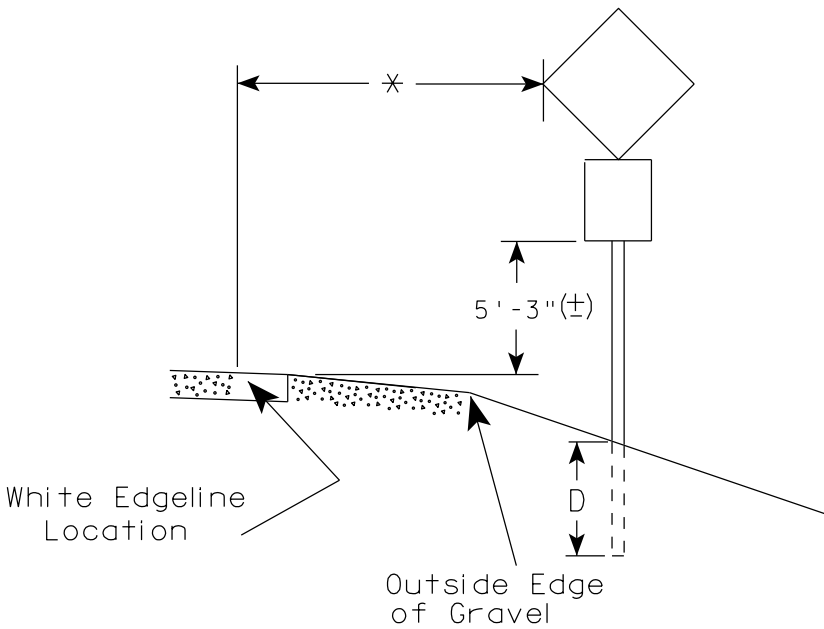
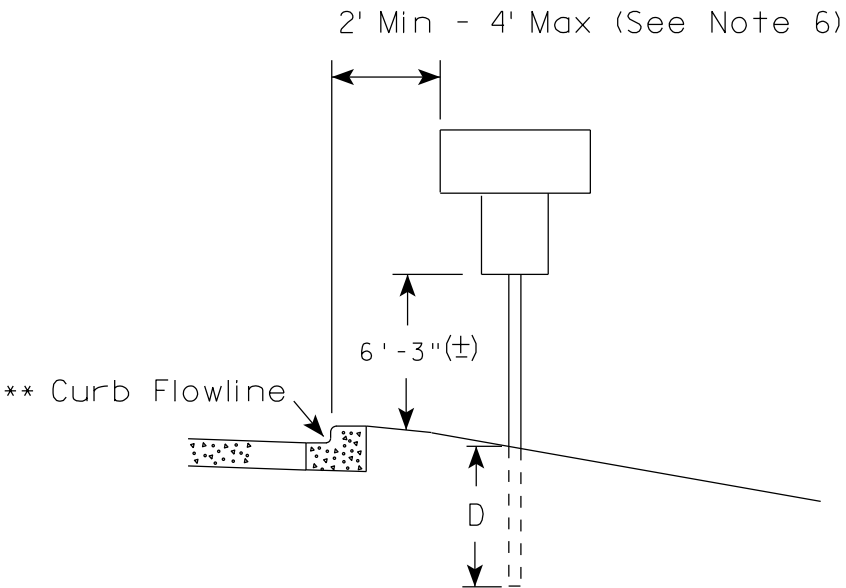
URBAN AREA



RURAL AREA (See Note 2)



- GENERAL NOTES
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
 2. If signs are mounted on barrier wall, see A4-10 sign plate.
 3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
 4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. The (±) tolerance for mounting height is 3 inches.
 8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
 9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

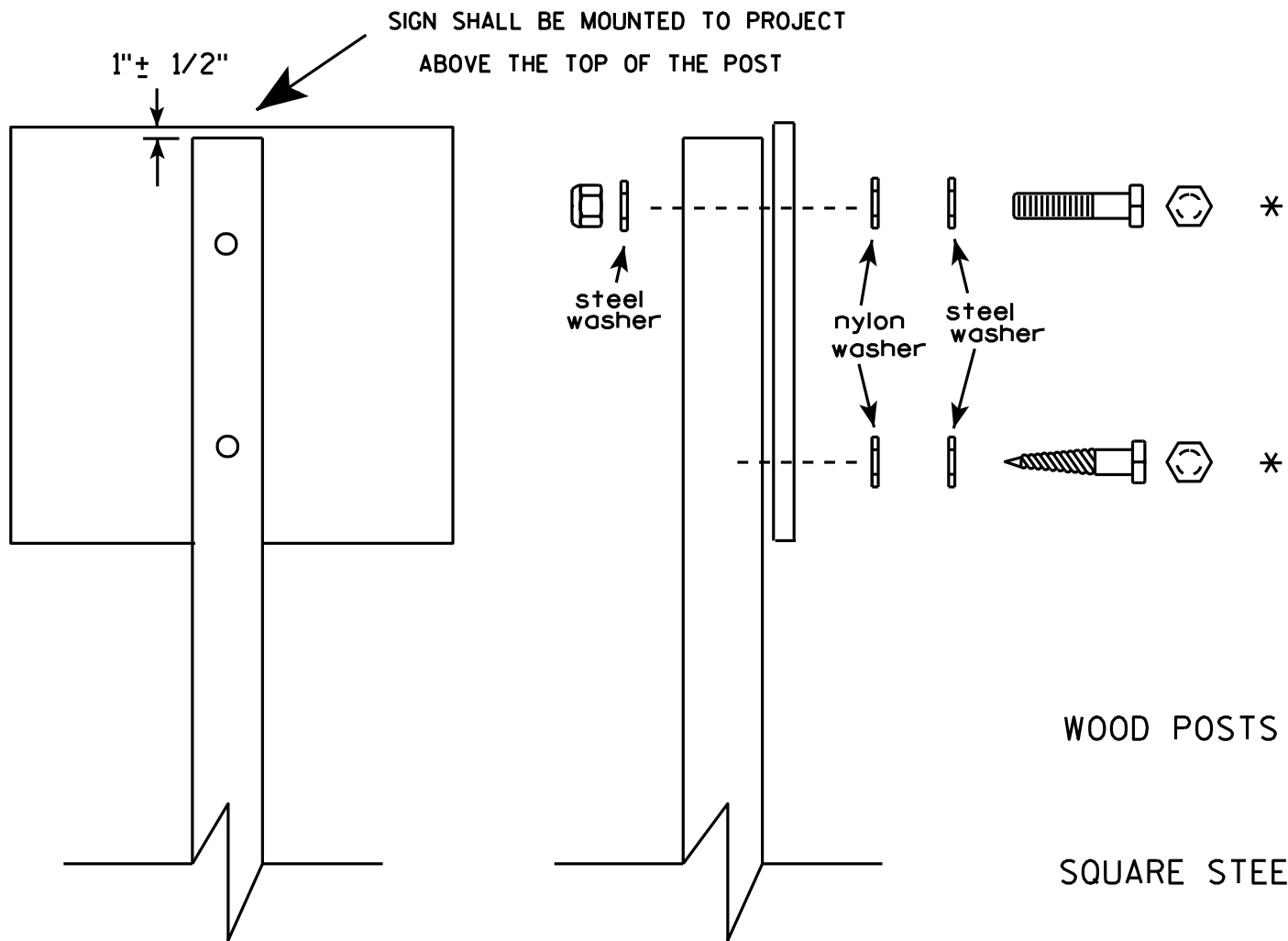
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20

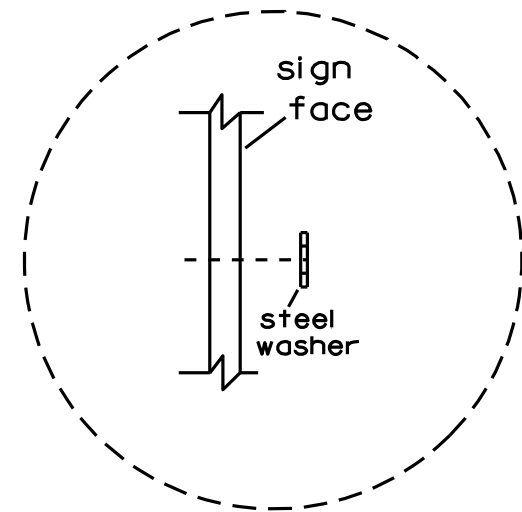


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

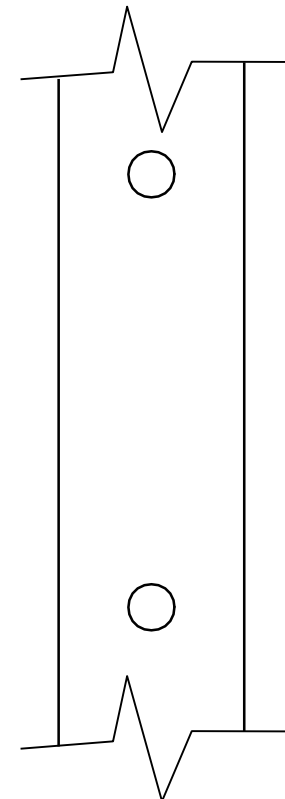
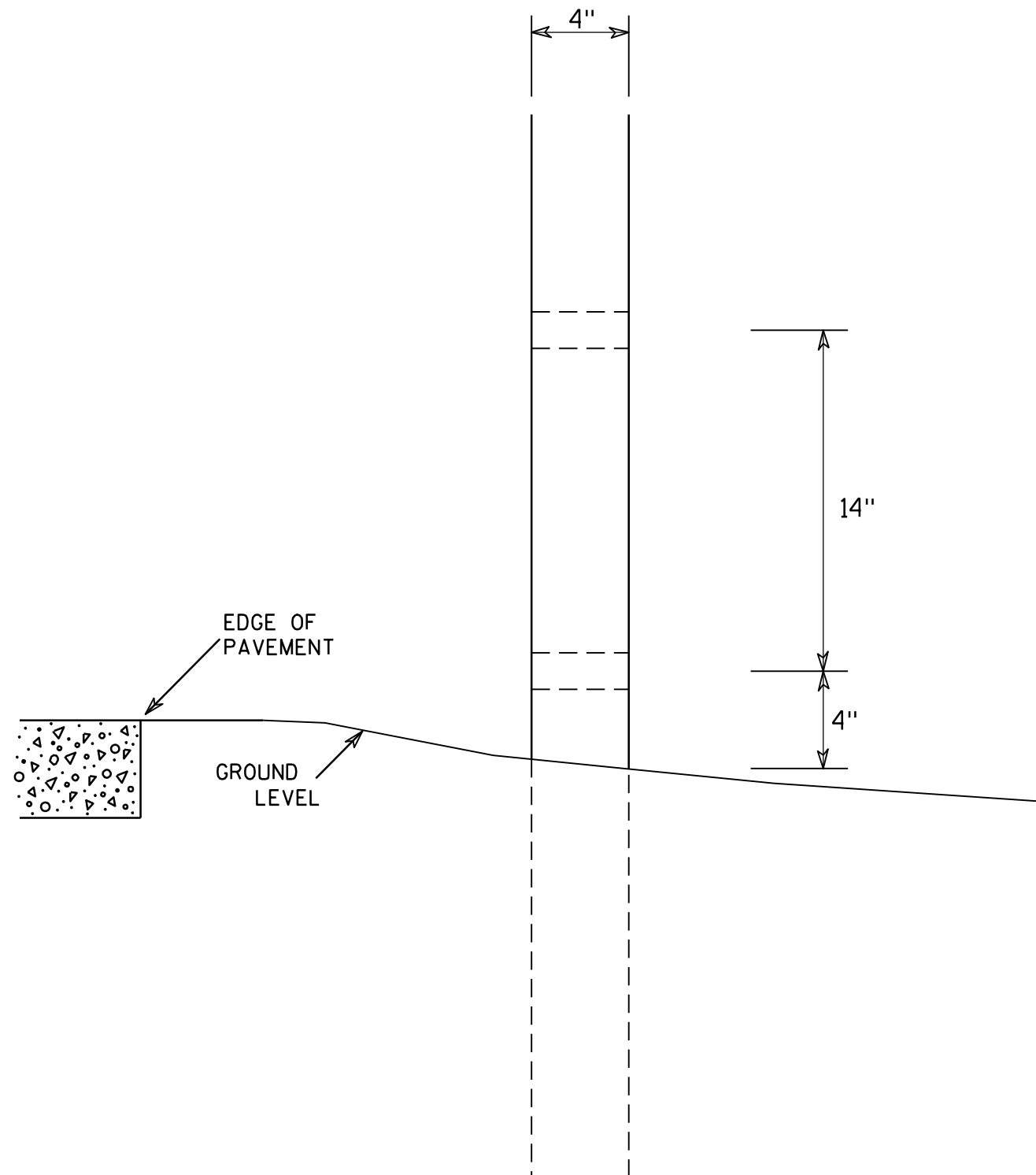
- WOOD POSTS (4" x 4" or 4" x 6")
LAG SCREWS - 3/8" X 3"
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1 1/2" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

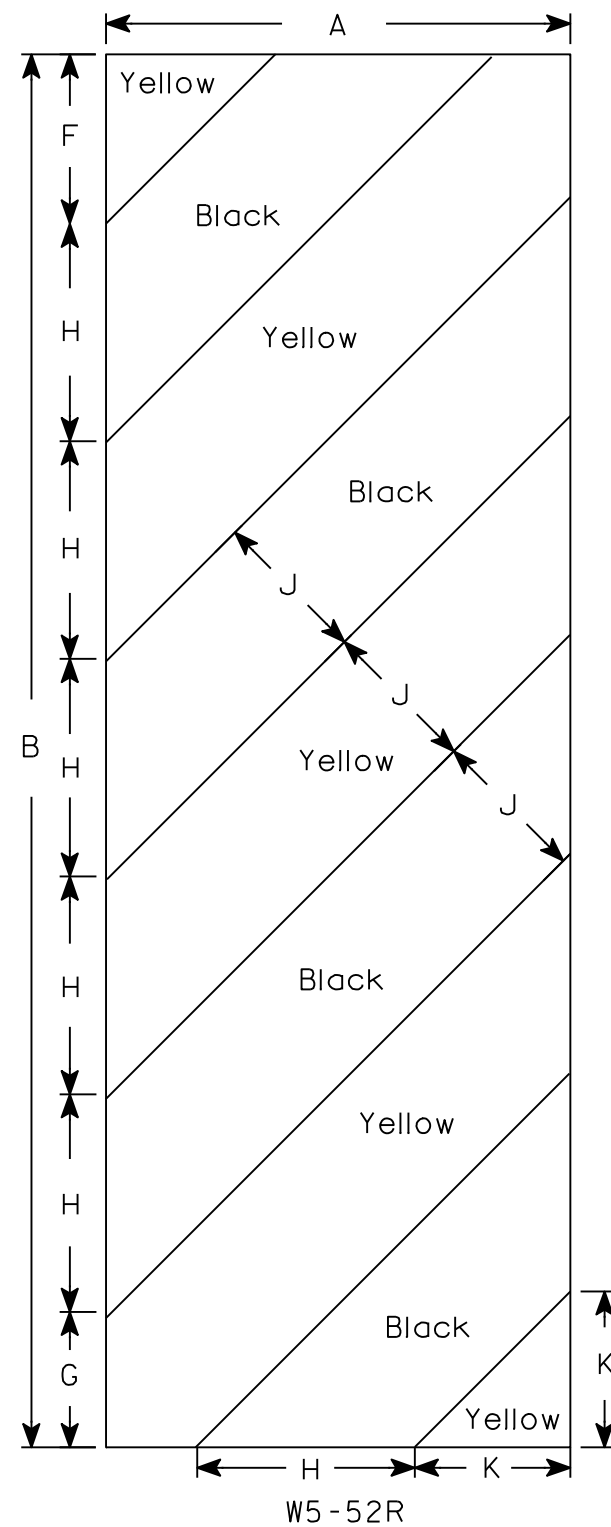
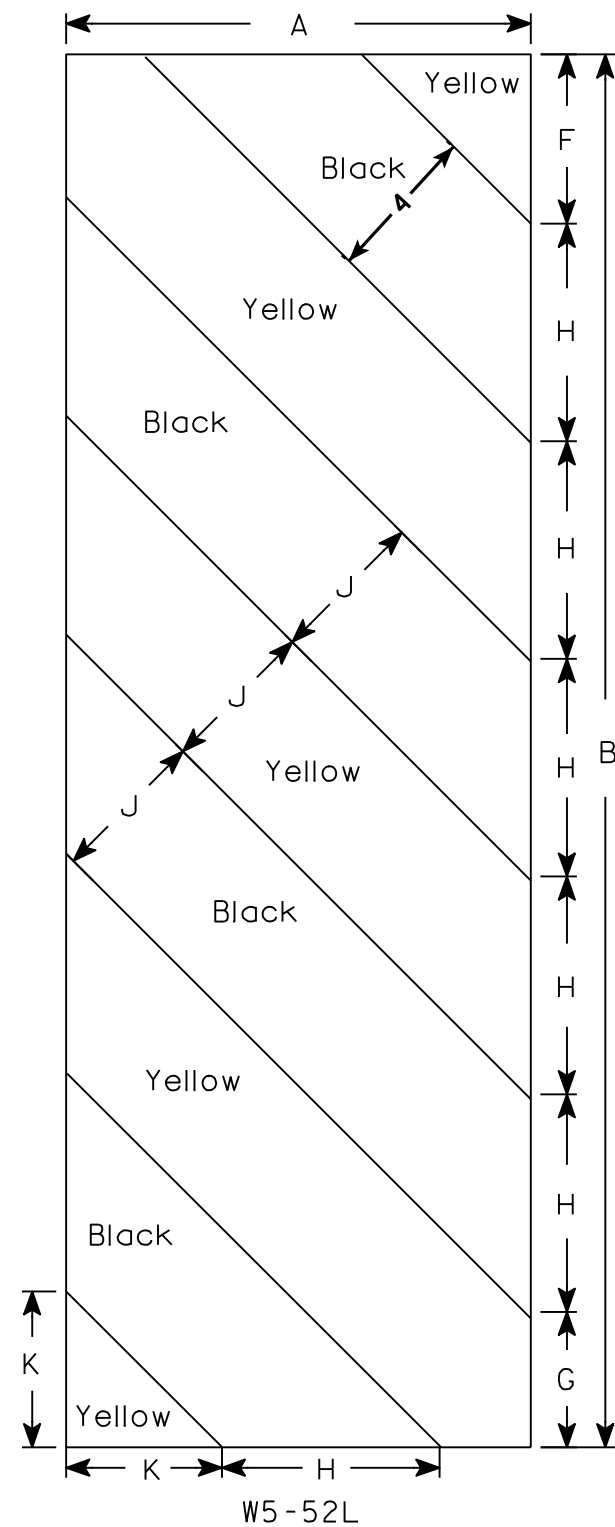
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

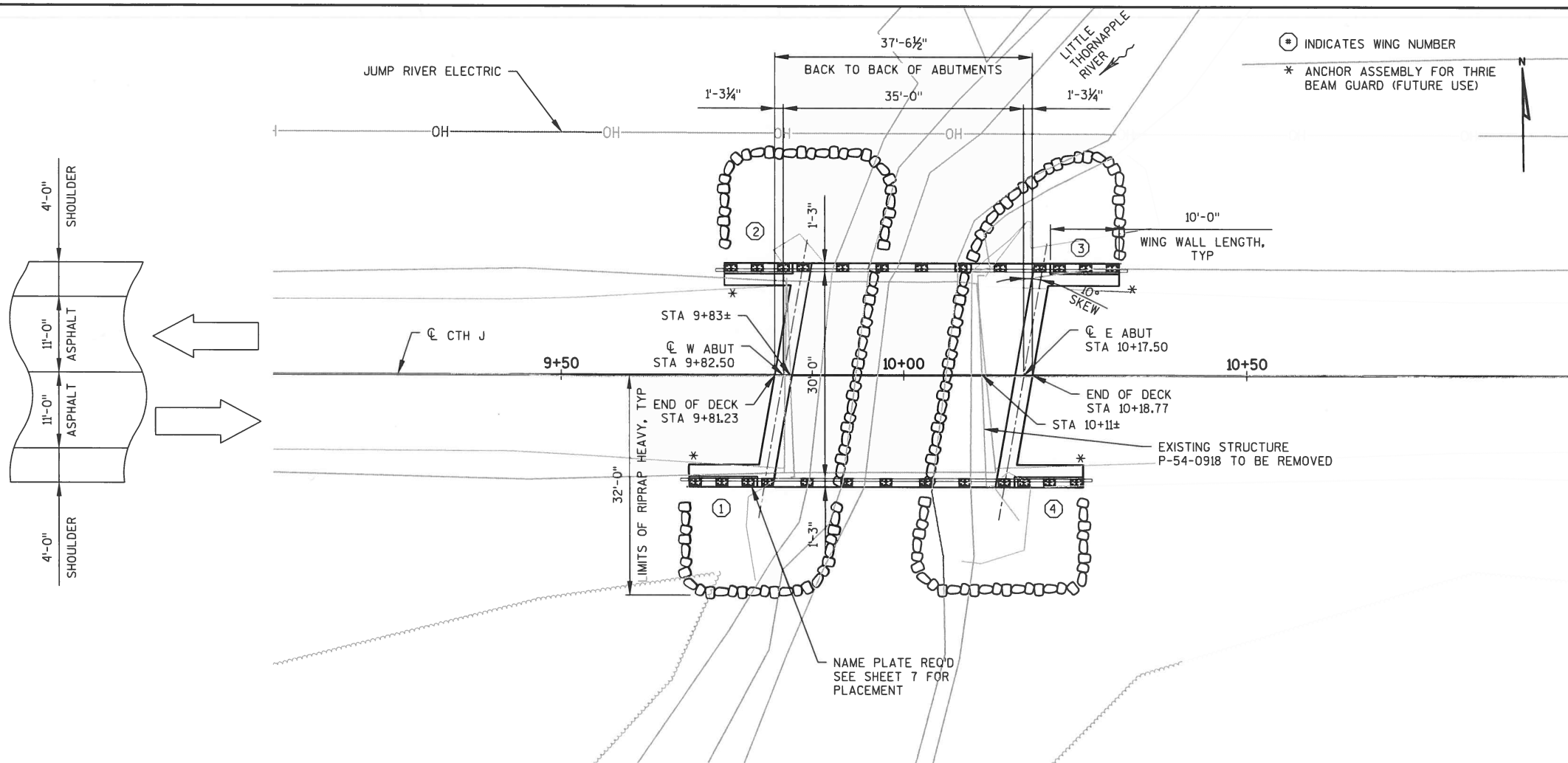
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

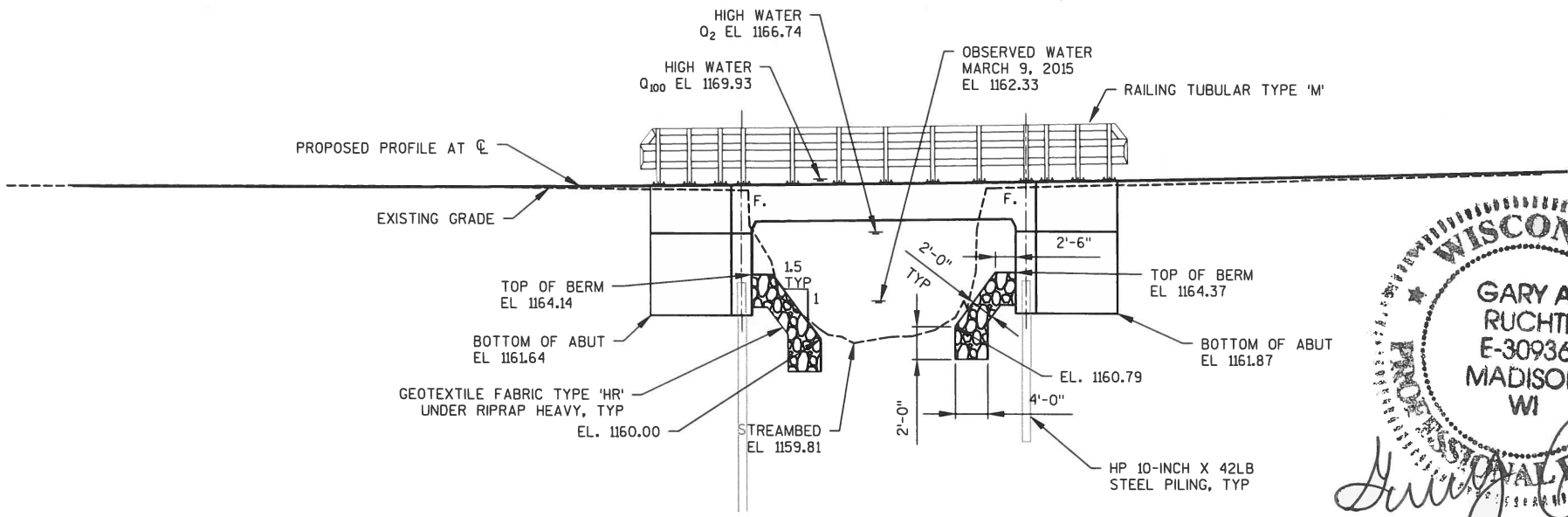
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



PLAN
(SINGLE SPAN REINFORCED CONCRETE FLAT SLAB BRIDGE)



ELEVATION
(NORMAL TO C OF STREAM)

DESIGN DATA:
DESIGN LOADING _____ HL-93
INVENTORY RATING FACTOR _____ 1.32
OPERATING RATING FACTOR _____ 1.71
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) _____ 250 KIPS
STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE
OF 20 POUNDS PER SQUARE FOOT.

MATERIAL PROPERTIES:
CONCRETE MASONRY, SUPERSTRUCTURE _____ f'c = 4000 psi
ALL OTHER _____ f'c = 3500 psi
HIGH STRENGTH BAR STEEL REINFORCEMENT _____ fy = 60,000 psi

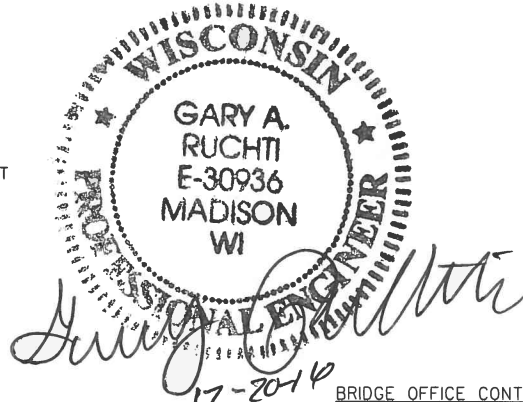
TRAFFIC DATA:
ADT (2016) = 170
ADT (2036) = 260
DESIGN SPEED = 55 MPH

FOUNDATION DATA:
ABUTMENTS SUPPORTED ON HP 10-INCH X 42 LB STEEL PILING WITH
A REQUIRED DRIVING RESISTANCE OF 130* TONS PER PILE AS
REQUIRED BY THE MODIFIED GATES DYNAMIC EQUATION. ESTIMATED 10'
LONG AT THE EAST ABUTMENT AND 15' LONG AT THE WEST
ABUTMENT. PILE POINTS REQUIRED AT THE WEST ABUTMENT.
PREBORING TO EL 1154.00 REQUIRED AT THE EAST ABUTMENT.

* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION
USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED
BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES DYNAMIC
EQUATION TO DETERMINE DRIVEN PILE CAPACITY.

HYDRAULIC DATA:
100 YEAR FREQUENCY _____ 2200 cfs
Q100 _____ 842 cfs
Q100 BRIDGE _____ 1358 cfs
Q100 ROAD _____ 4.52 fps
STREAM VELOCITY _____ EL. 1169.93
HIGH WATER _____ 186 ft²
WATERWAY AREA _____ 19.0 mi²
DRAINAGE AREA _____ 8
SCOUR CRITICAL CODE _____ 18 YEARS
OVERTOPPING FREQUENCY _____
2 YEAR FREQUENCY _____ 618 cfs
Q2 _____ EL. 1166.74
HIGH WATER _____

- LIST OF DRAWINGS:**
- 1 GENERAL PLAN
 - 2 CROSS SECTION, GENERAL NOTES AND QUANTITIES
 - 3 GENERAL DETAILS
 - 4 SUBSURFACE EXPLORATION
 - 5 SUBSURFACE EXPLORATION - 2
 - 6 WEST ABUTMENT
 - 7 WEST ABUTMENT DETAILS
 - 8 EAST ABUTMENT
 - 9 EAST ABUTMENT DETAILS
 - 10 SUPERSTRUCTURE
 - 11 SUPERSTRUCTURE DETAILS
 - 12 TUBULAR STEEL RAILING TYPE 'M'



BRIDGE OFFICE CONTACT
WILLIAM DREHER, P.E.
TELEPHONE: (608) 266-8489
CONSULTANT CONTACT
GARY RUCHTI, P.E.
TELEPHONE: (608) 273-6380

NO.	DATE	REVISION	BY
Mead & Hunt Mead & Hunt, Inc. 2440 Deming Way Middleton, WI 53562 608.273.6380 www.meadhunt.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED <i>William C. Dreher</i> SDR 02/27/17 CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE B-54-0123			
CTH J OVER LITTLE THORNAPPLE RIVER			
COUNTY	RUSK	TOWN/CITY/VILLAGE	HUBBARD
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	JAK	DESIGN CK'D.	RCP
DRAWN BY	JAK	PLANS CK'D.	GAR
GENERAL PLAN			SHEET 1 OF 12

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED. BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE FABRIC TYPE 'HR' TO THE EXTENT SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS.

AT THE BACKFACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.

★ ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD 88).

PROTECTIVE SURFACE TREATMENT TO BE PLACED FULL WIDTH ON TOP SURFACE, SIDES AND OUTSIDE 1'-0" ON BOTTOM OF CONCRETE SLAB DECK. SEE DETAILS ON SHEET 11.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE TOP AND EXTERIOR EXPOSED FACE OF WINGS, AND THE END 1'-0" OF THE FRONT FACE OF ABUTMENT.

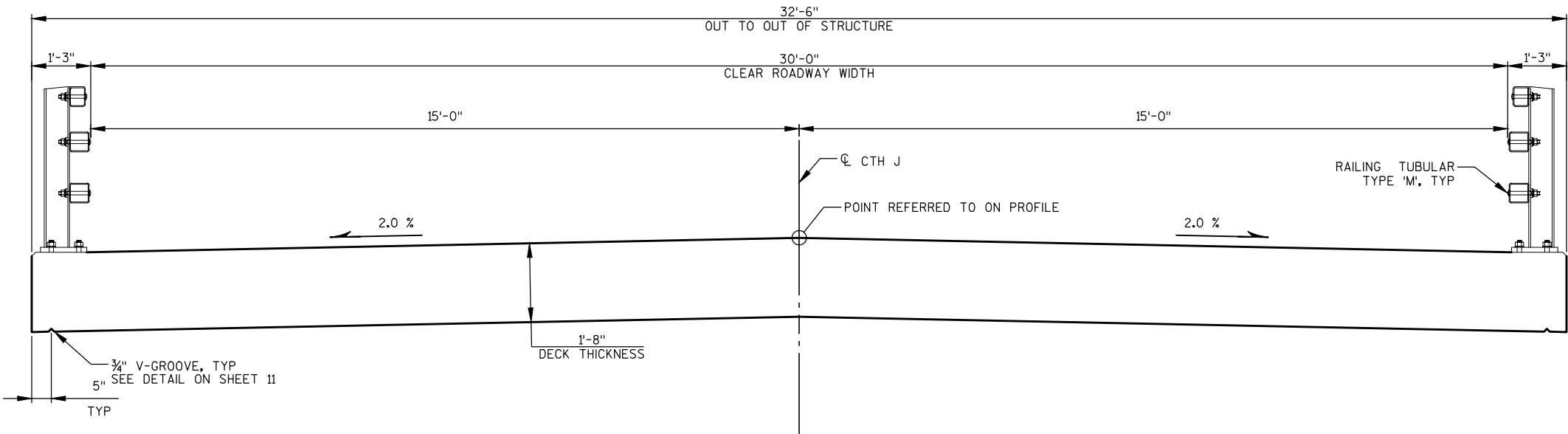
ALL STATIONS AND ELEVATIONS ARE IN FEET.

THE EXISTING STRUCTURE, TO BE REMOVED, IS A 31.2-FOOT SINGLE-SPAN STEEL GIRDER BRIDGE, WITH A 27.9-FOOT CLEAR BRIDGE WIDTH (P-54-0918).

THE UPPER LIMITS FOR "EXCAVATION OF STRUCTURES BRIDGES B-54-123" SHALL BE THE EXISTING GROUNDLINE.

RIPRAP VOIDS ABOVE OBSERVED WATER LEVEL TO BE FILLED WITH SELECT CRUSHED MATERIAL TO ACCOMMODATE WILDLIFE PASSAGE.

THE QUANTITY FOR BACKFILL STRUCTURE, BID ITEM 210.1500 IS CALCULATED BASED ON THE DETAIL SHOWN ON SHEET 3.

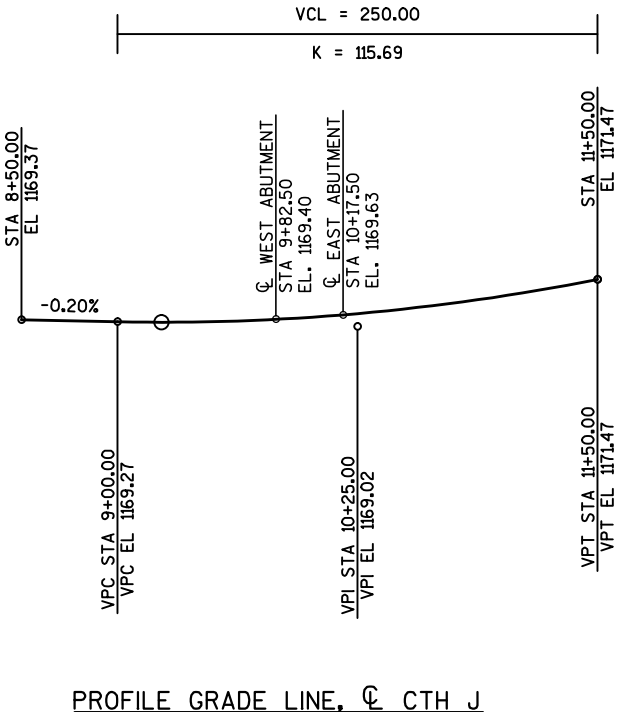


BENCH MARKS ★

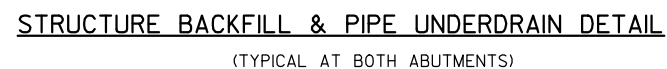
NO.	STATION	OFFSET	DESCRIPTION	ELEV.
100	10+13	15.2' RT	SE CORNER OF BRIDGE	1167.14'
101	9+66	31.7' RT	NAIL IN 14" ELM TREE	1169.11'
102	8+27	35.0' LT	NAIL IN POWER POLE	1167.79'

TOTAL ESTIMATED QUANTITIES

BID ITEM NO.	BID ITEMS	UNIT	W ABUT	E ABUT	SUPER	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00	LS	---	---	---	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-54-123	LS	---	---	---	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	110	110	---	220
312.0115	SELECT CRUSHED MATERIAL	CY	10	9	---	19
502.0100	CONCRETE MASONRY BRIDGES	CY	31	31	81	143
502.3200	PROTECTIVE SURFACE TREATMENT	SY	7	7	160	174
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	1840	1840	---	3680
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1380	1380	16080	18840
513.4061	RAILING TUBULAR TYPE M B-54-123	LF	---	---	120	120
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	10	10	---	20
550.0020	PRE-BORING ROCK OR CONSOLIDATED MATERIALS	LF	---	38	---	38
550.0500	PILE POINTS	EACH	5	---	---	5
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	75	50	---	125
606.0300	RIPRAP HEAVY	CY	105	105	---	210
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	63	63	---	126
645.0120	GEOTEXTILE TYPE 'HR'	SY	200	200	---	400
NON BID ITEMS		SIZE				1/2" & 3/4"
	FILLER					



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-0123			
	DRAWN BY	JAK	PLANS CK'D. GAR
CROSS SECTION, GENERAL NOTES AND QUANTITIES		SHEET 2 OF 12	



6" NOMINAL

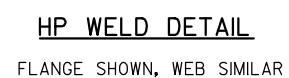
3/8" MAX

SECTION B-B

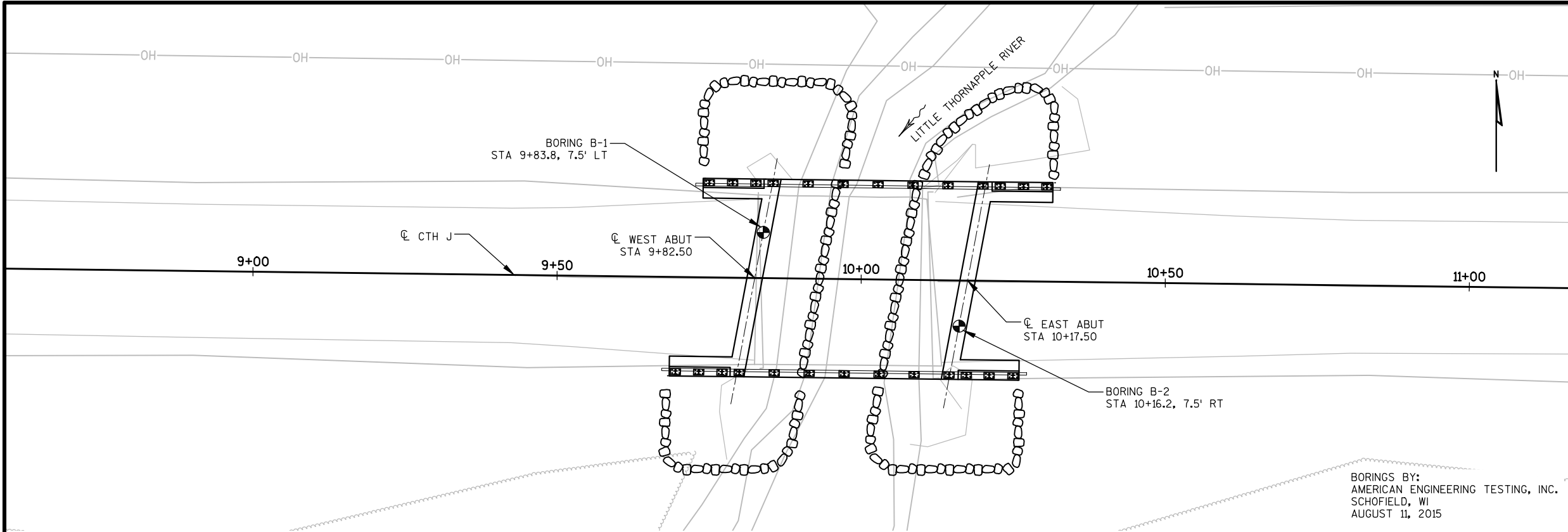
1 1/2"

RODENT SHIELD DETAIL

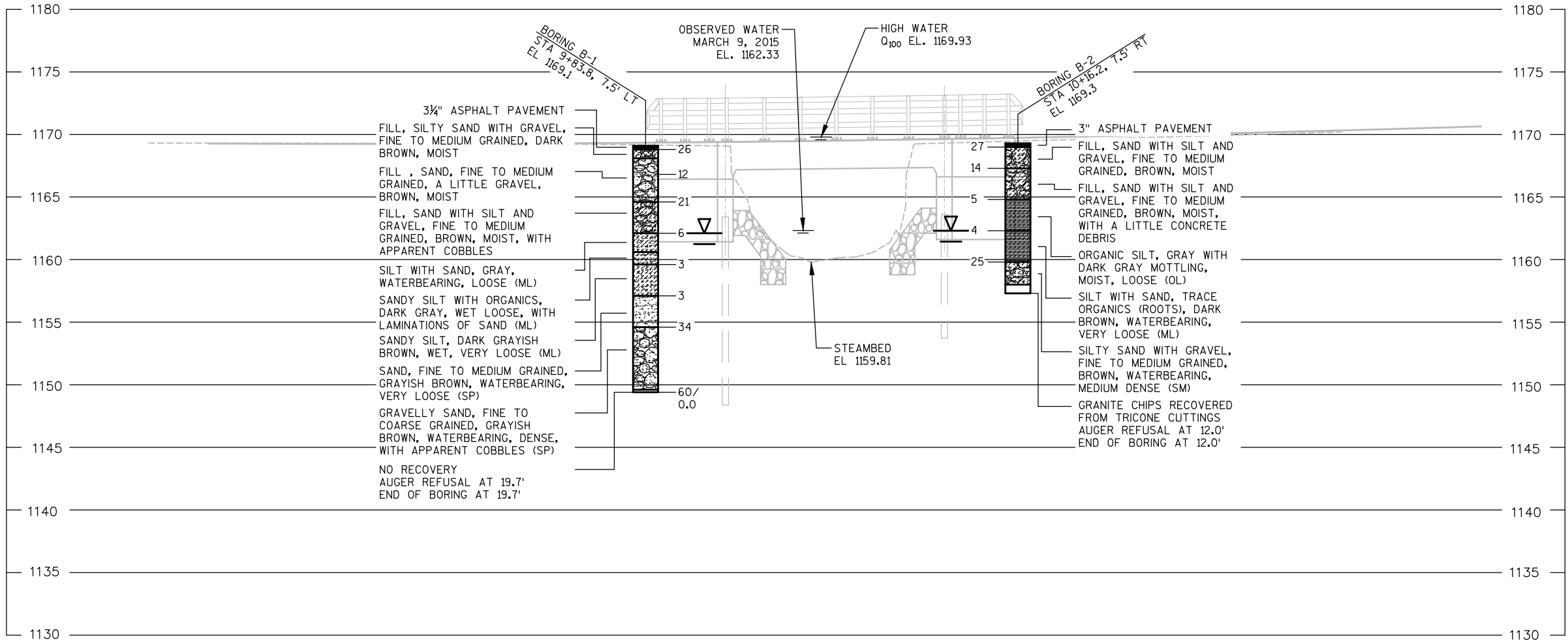
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



PLOT SCALE : 1" = 1'



BORINGS BY:
AMERICAN ENGINEERING TESTING, INC.
SCHOFIELD, WI
AUGUST 11, 2015



STATE PROJECT NUMBER
8780-00-71

ABBREVIATIONS
F—Fine M—Medium C—Coarse
Ws—Weathered So—Sound

MATERIAL SYMBOLS
Asphalt Silt Sand
Concrete Organic Soil Air
Gravel Clay Water

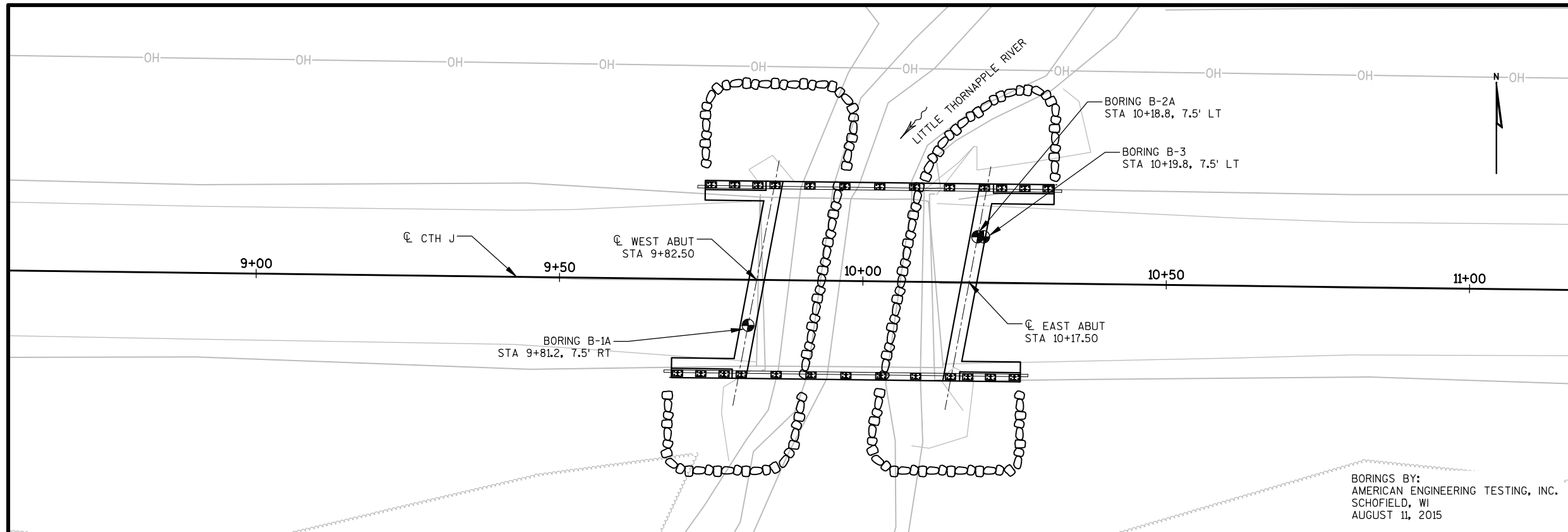
LEGEND OF PROBING
Probing No.
Sta.
Elevation
7 Average Blows Per Foot
Refusal 95/6
95/6=95 BLOWS FOR 6"
PENETRATION
PROBING TAKEN WITH
A 350# WT.
FALLING 18" ON A 2"
O.D. POINT.

LEGEND OF BORING
Boring No.
Sta.
Elev.
Unconfined STRENGTH 7.7
Blows Per Ft. USING 140# WT. FALLING 30"
Wash Sample
Shelby Tube S.T.
Ground Water
No Ground Water OBSERVED ABOVE THIS ELEVATION
Sandy Gravel
F. Boulders or COBBLES
Sand
Silty Clay
So
Limestone

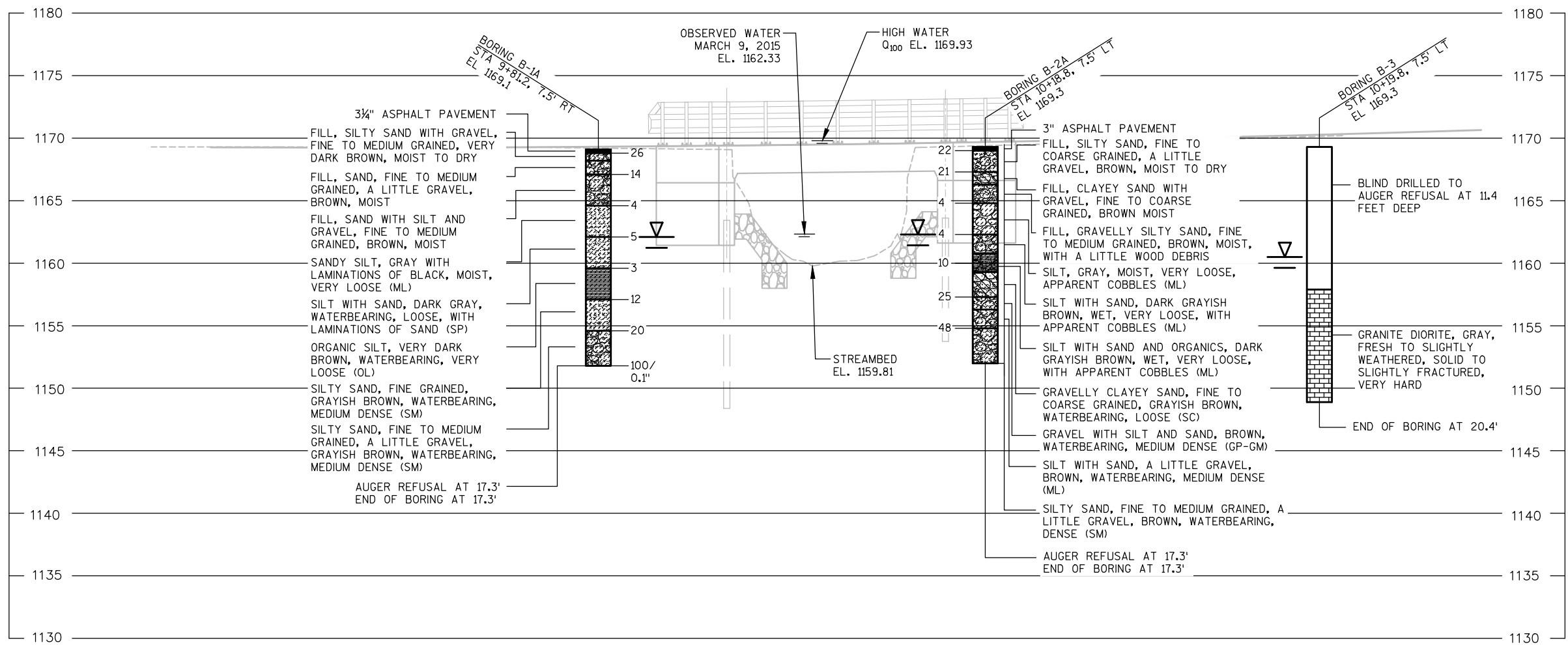
UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION
TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-0123			
DRAWN BY JAK		PLANS CK'D. GAR	
SUBSURFACE EXPLORATION			SHEET 4 OF 12



BORINGS BY:
AMERICAN ENGINEERING TESTING, INC.
SCHOFIELD, WI
AUGUST 11, 2015



STATE PROJECT NUMBER
8780-00-71

ABBREVIATIONS
F—Fine M—Medium C—Coarse
Ws—Weathered So—Sound

MATERIAL SYMBOLS
Asphalt Concrete Gravel Silt Organic Soil Clay Silt Sand Air Water

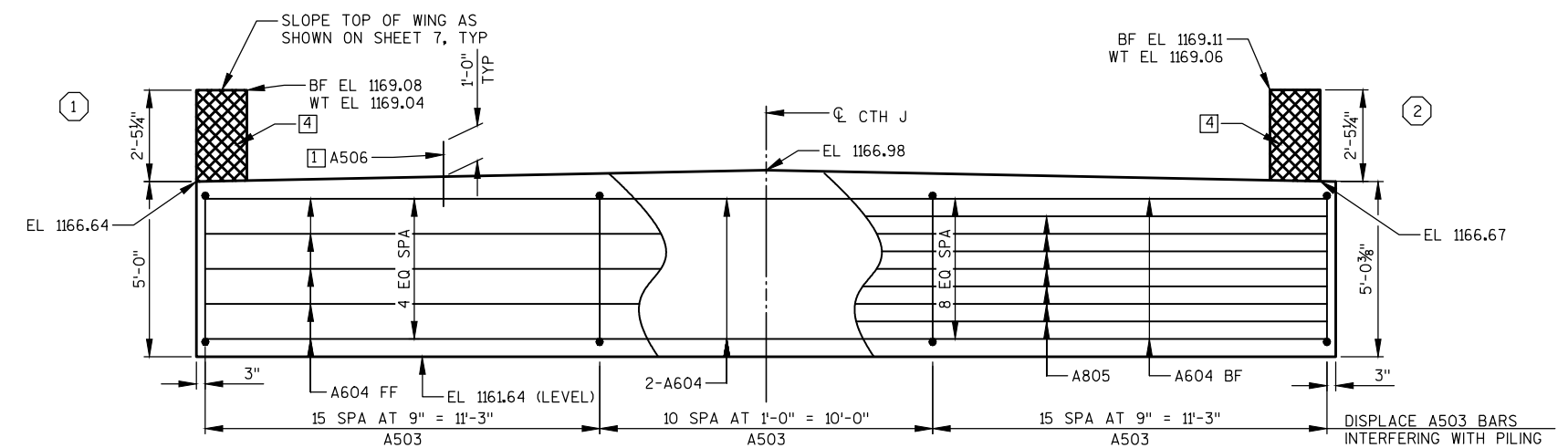
LEGEND OF PROBING
Probing No. Sta. Elev. 7 Average Blows Per Foot Refusal 95/6
95/6=95 BLOWS FOR 6" PENETRATION PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT.

LEGEND OF BORING
Boring No. Sta. Elev. Unconfined STRENGTH 7.7 Blows Per Ft. USING 140# WT. FALLING 30" Wash Sample Shelby Tube S.T. Ground Water No Ground Water OBSERVED ABOVE THIS ELEVATION Sandy Gravel F. Boulders or COBBLES Sand Silty Clay So Limestone

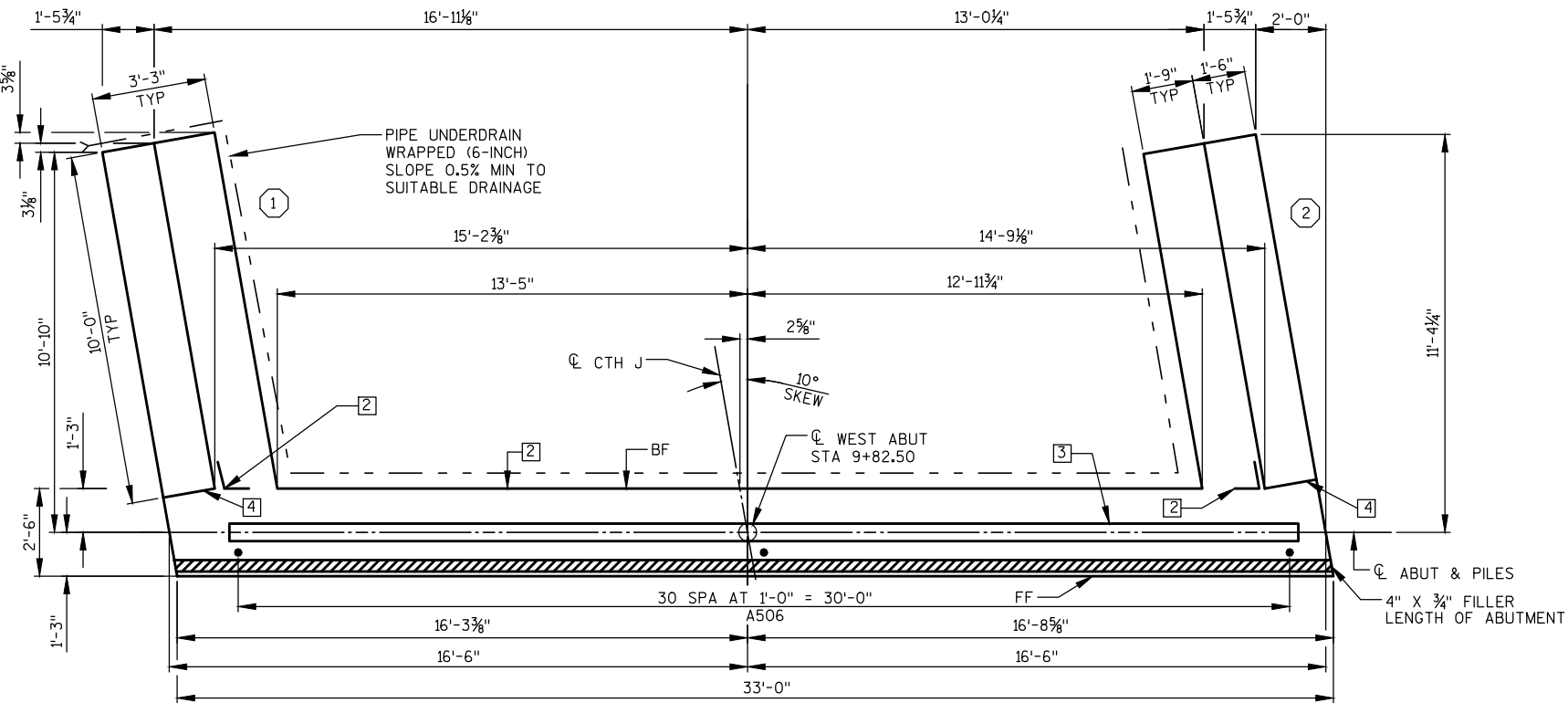
UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION
TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

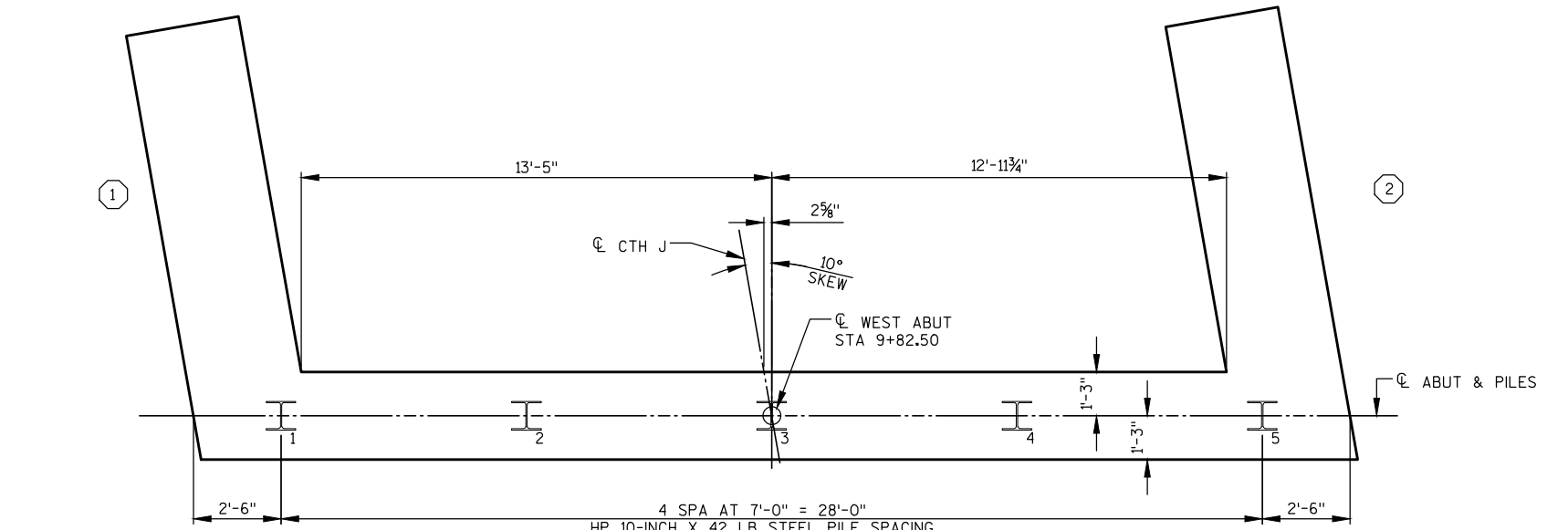
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-0123			
DRAWN BY JAK		PLANS CK'D. GAR	
SUBSURFACE EXPLORATION - 2			SHEET 5 OF 12



ELEVATION
(WEST ABUTMENT LOOKING WEST)



PLAN



PILE PLAN

NOTES

FOR PILE SPLICE SEE SHEET 3

STATE PROJECT NUMBER

8780-00-71

FILL/EXCAVATE TO BOTTOM OF ABUTMENT EL 1161.64 BEFORE DRIVING PILING.

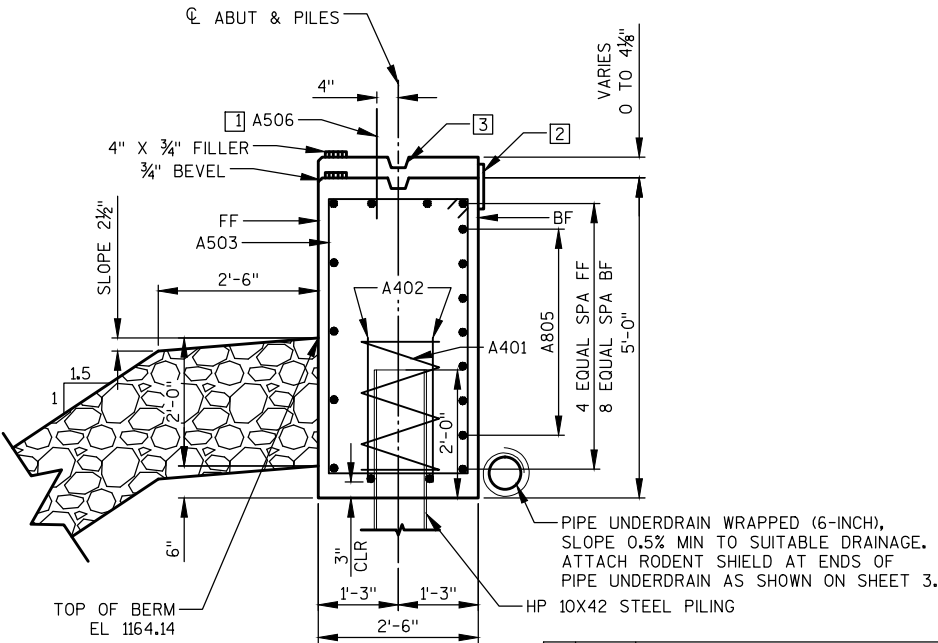
SEE SHEET 3 FOR STRUCTURE BACKFILL AND PIPE UNDERDRAIN DETAIL.

ABUTMENT SUPPORTED ON HP 10-INCH X 42 LB STEEL PILING WITH REQUIRED DRIVING RESISTANCE OF 130 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC EQUATION. ESTIMATED 10' LONG. PILE POINTS REQUIRED.

- A506 BARS MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SETTING HAS TAKEN PLACE.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE. EXTEND FROM BRIDGE SEAT TO TOP OF WING.
- KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2" X 6" KEYWAY. TERMINATE 1'-0" FROM ABUTMENT ENDS.
- 1/2" FILLER - TO EXTEND FROM BRIDGE SEAT TO TOP OF WING. FILLER INCLUDED IN WING LENGTH. SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

FF - FRONT FACE
BF - BACK FACE
WT - WING TIP

INDICATES WING NUMBER



SECTION THRU ABUTMENT BODY

ALL HORIZONTAL BARS NOT LABELED ARE A604 BARS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-0123			
		DRAWN BY	JAK
		PLANS CK'D.	GAR
WEST ABUTMENT		SHEET 6 OF 12	

COATED= 1380 LBS.
UNCOATED= 1840 LBS.

BILL OF BARS
WEST ABUTMENT

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
			FT - IN			
A401		5	28 - 0	X		ABUTMENT BODY - 1 PER PILE SPIRAL
A402		10	2 - 3			ABUTMENT BODY - 2 PER PILE VERT
A503		41	13 - 8	X		ABUTMENT BODY - STIRRUPS VERT
A604		11	32 - 6			ABUTMENT BODY - FF, TOP, BTM HORIZ
A805		7	32 - 6			ABUTMENT BODY - BF HORIZ
A506	31		2 - 0			ABUTMENT BODY - DOWELS VERT
A507	22		15 - 3	X		WING WALL - BODY VERT
A508	12		11 - 11			WING WALL - FF OF BODY HORIZ
A609	16		11 - 11			WING WALL - BODY HORIZ
A610	28		9 - 6			WING WALL - TOP VERT
A611	4		9 - 7			WING WALL - TOP HORIZ
A412	10		9 - 7			WING WALL - TOP HORIZ
			-			

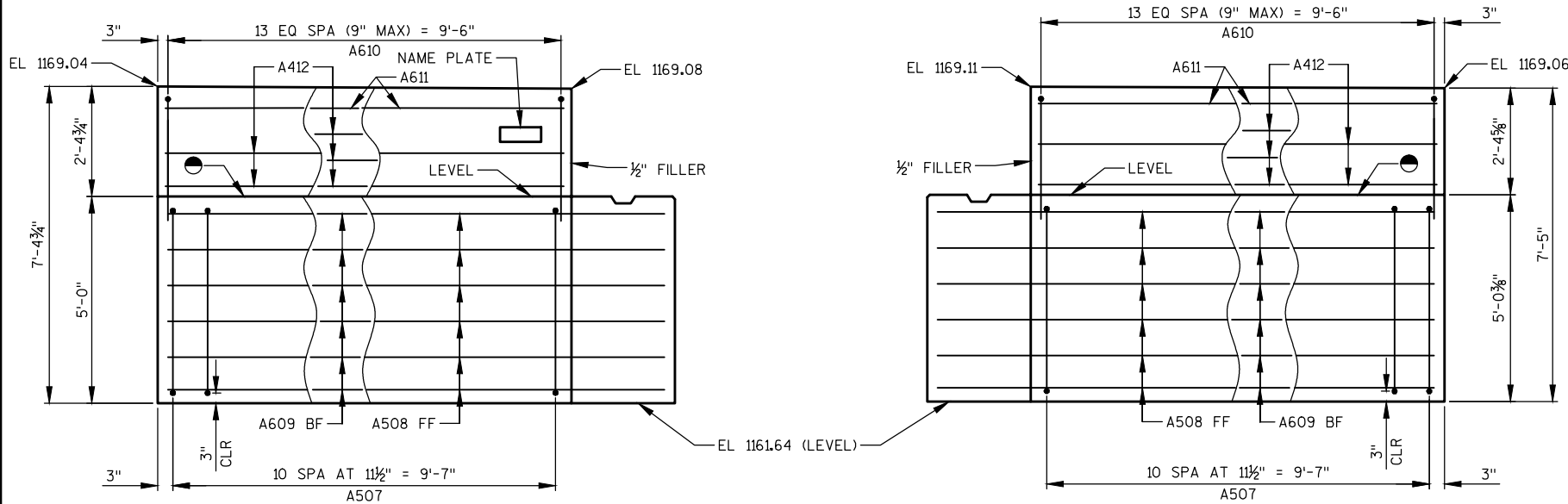
FF - FRONT FACE
BF - BACK FACE

BAR DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BARS.

THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.

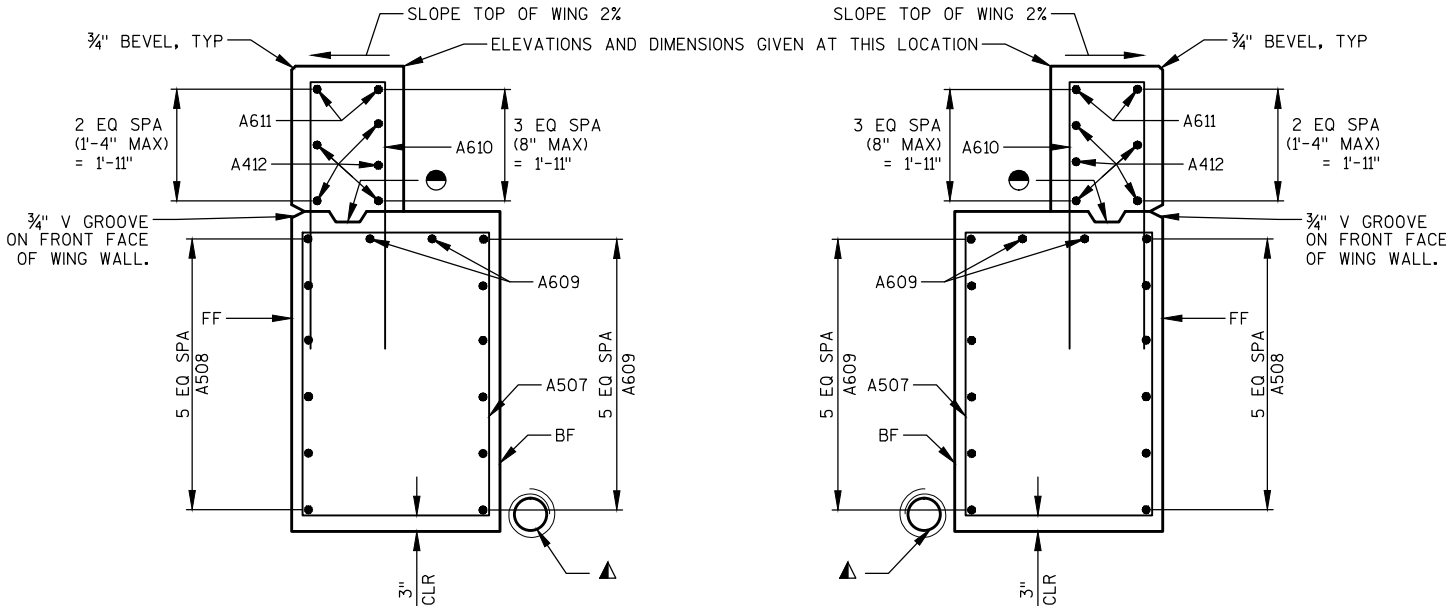
OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY
BEVELED 2" X 6" KEYWAY, WITH MEMBRANE ON BACK FACE.

PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPE 0.5% MIN TO
SUITABLE DRAINAGE.



WING 1 ELEVATION

WING 2 ELEVATION

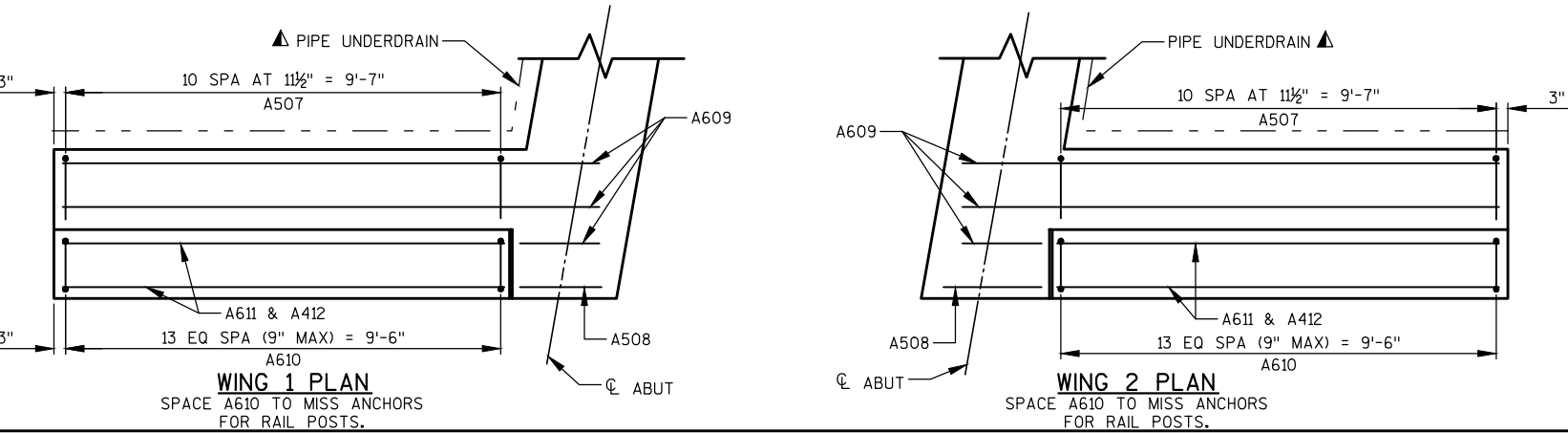
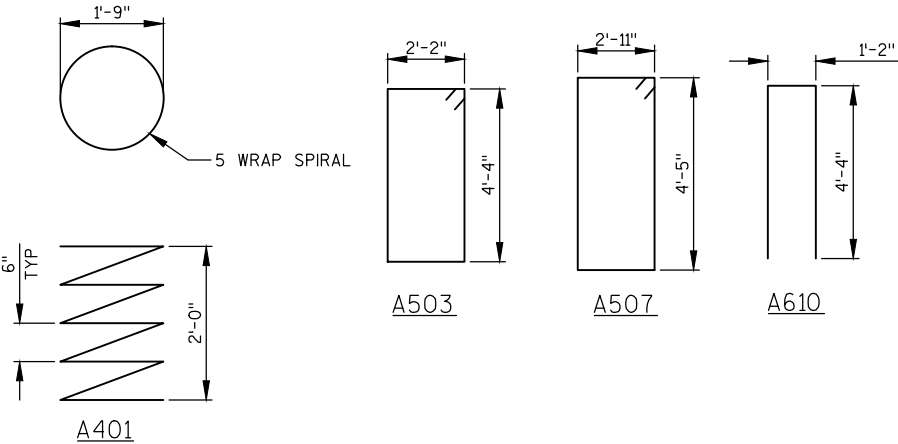


WING 1 SECTION

WING 2 SECTION

SEE SHEET 12 FOR RAIL POST ANCHORS

SEE SHEET 12 FOR RAIL POST ANCHORS

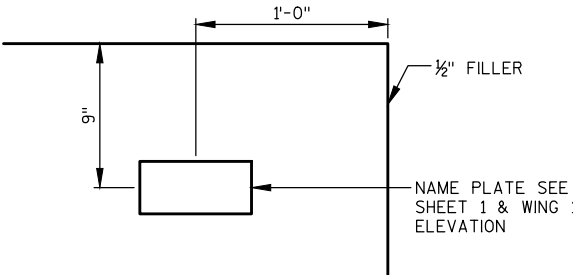


WING 1 PLAN

WING 2 PLAN

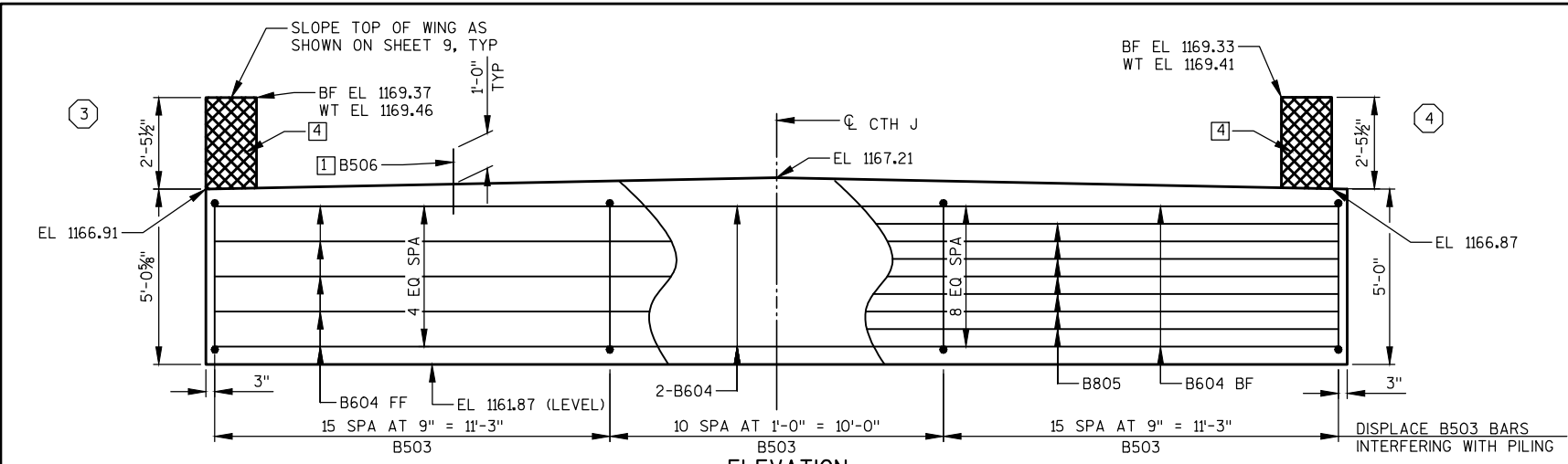
SPACE A610 TO MISS ANCHORS
FOR RAIL POSTS.

SPACE A610 TO MISS ANCHORS
FOR RAIL POSTS.

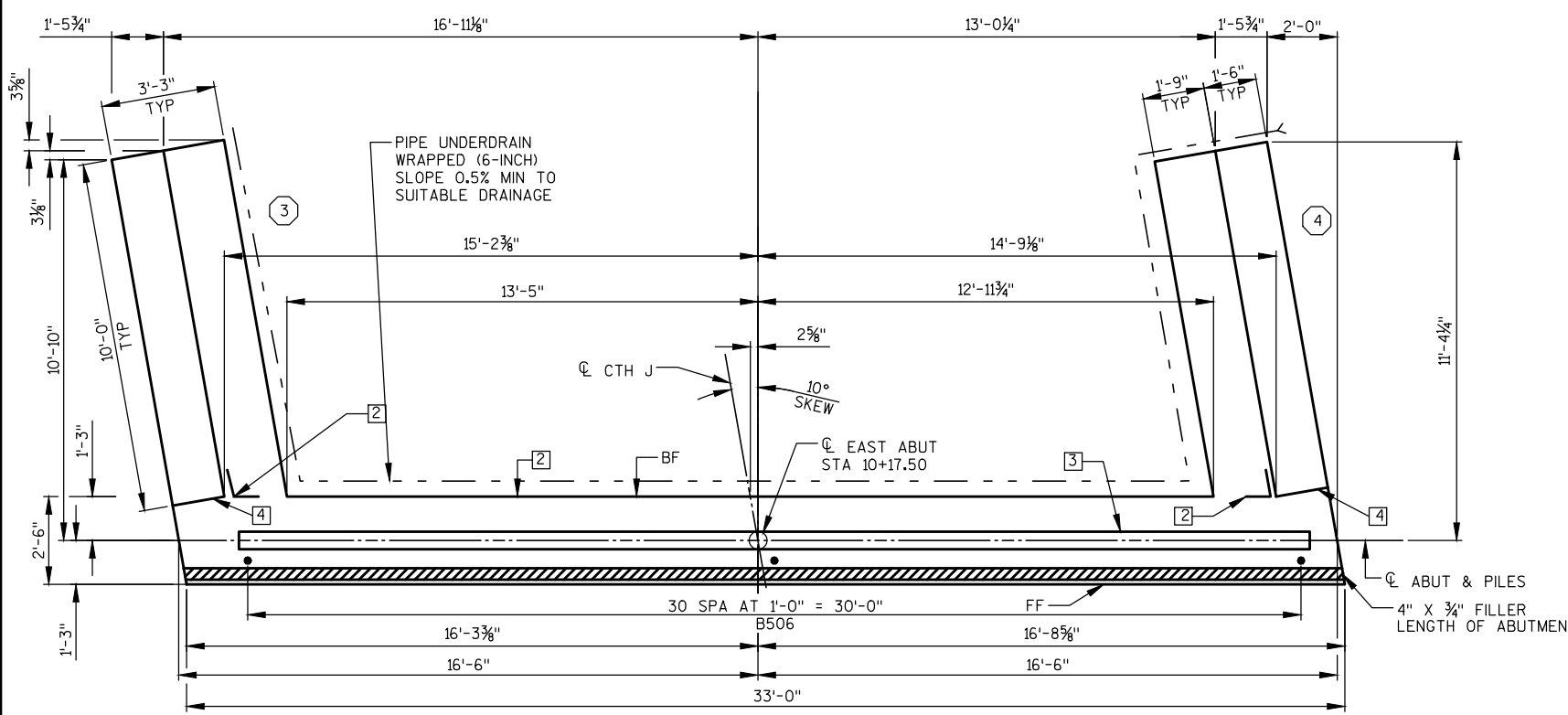


NAME PLATE LOCATION
ON WING 1

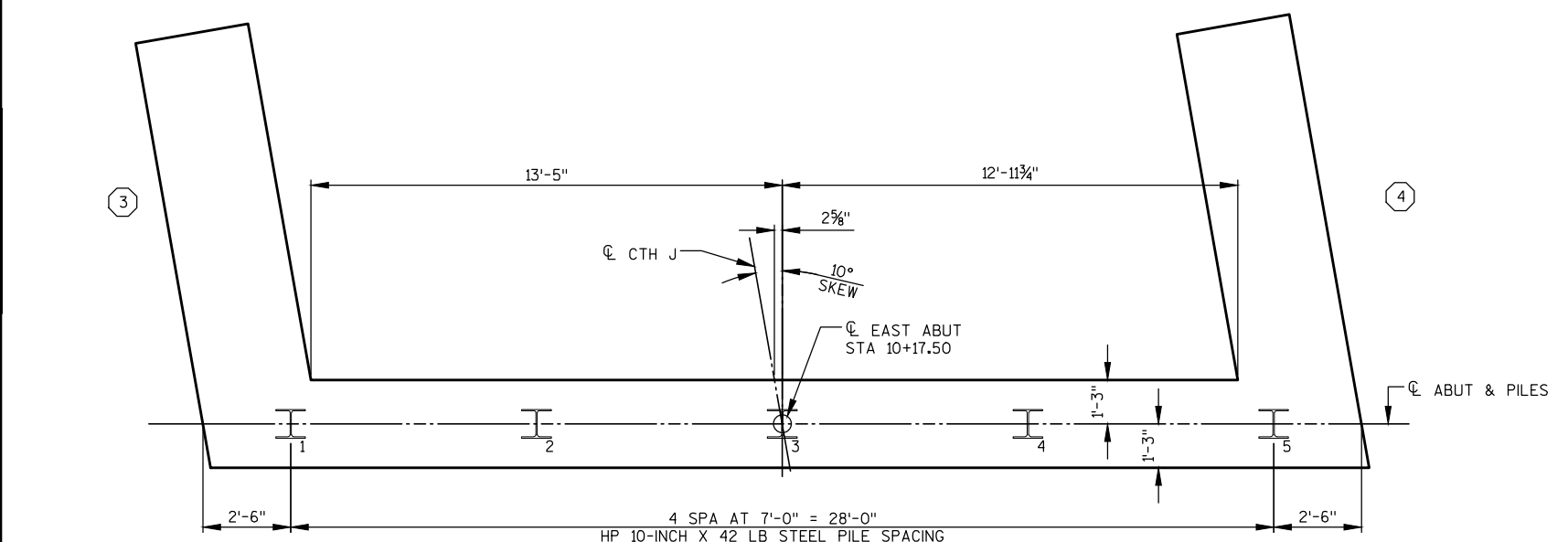
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-0123			
	DRAWN BY	JAK	PLANS CK'D. GAR
WEST ABUTMENT DETAILS		SHEET 7 OF 12	



ELEVATION
(EAST ABUTMENT LOOKING EAST)



PLAN



PILE PLAN

NOTES

FOR PILE SPLICE SEE SHEET 3

STATE PROJECT NUMBER

8780-00-71

FILL/EXCAVATE TO BOTTOM OF ABUTMENT EL 1161.87 BEFORE DRIVING PILING.

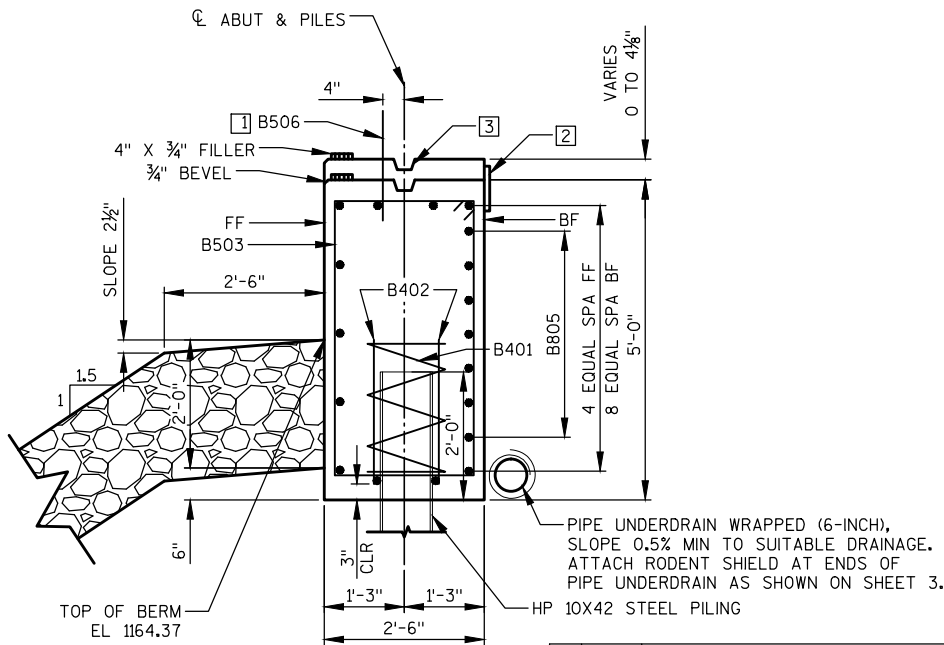
SEE SHEET 3 FOR STRUCTURE BACKFILL AND PIPE UNDERDRAIN DETAIL.

ABUTMENT SUPPORTED ON HP 10-INCH X 42 LB STEEL PILING WITH REQUIRED DRIVING RESISTANCE OF 130 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC EQUATION. ESTIMATED 10' LONG. PREBORING TO EL. 1154.00 REQUIRED.

- 1 B506 BARS MAY BE PLACED AFTER CONCRETE IS POURED, BUT BEFORE INITIAL SETTING HAS TAKEN PLACE.
- 2 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE. EXTEND FROM BRIDGE SEAT TO TOP OF WING.
- 3 KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2" X 6" KEYWAY. TERMINATE 1'-0" FROM ABUTMENT ENDS.
- 4 1/2" FILLER - TO EXTEND FROM BRIDGE SEAT TO TOP OF WING. FILLER INCLUDED IN WING LENGTH. SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.

FF - FRONT FACE
BF - BACK FACE
WT - WING TIP

INDICATES WING NUMBER



SECTION THRU ABUTMENT BODY

ALL HORIZONTAL BARS NOT LABELED ARE B604 BARS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-0123			
		DRAWN BY JAK	PLANS CK'D. GAR
EAST ABUTMENT		SHEET 8 OF 12	

COATED= 1380 LBS.
UNCOATED= 1840 LBS.

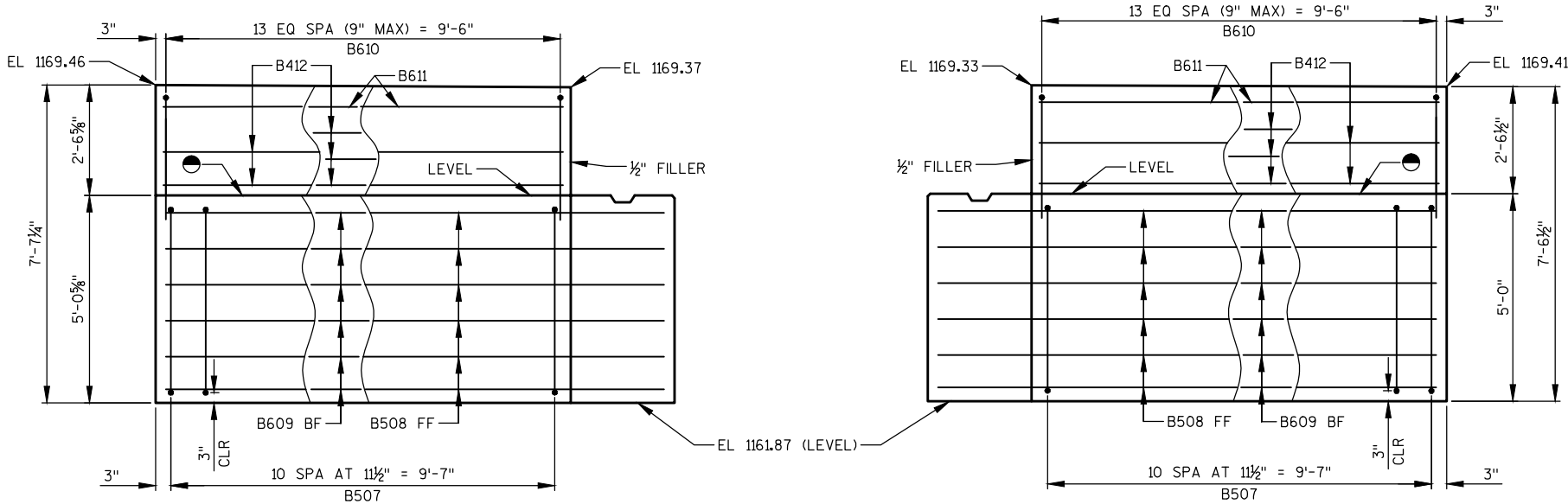
BILL OF BARS
EAST ABUTMENT

MARK	NUMBER		LENGTH FT - IN	BENT	BAR SERIES	LOCATION	
	COATED	UNCOATED					
B401		5	28 - 0	X		ABUTMENT BODY - 1 PER PILE	SPIRAL
B402		10	2 - 3			ABUTMENT BODY - 2 PER PILE	VERT
B503		41	13 - 8	X		ABUTMENT BODY - STIRRUPS	VERT
B604		11	32 - 6			ABUTMENT BODY - FF, TOP, BTM	HORIZ
B805		7	32 - 6			ABUTMENT BODY - BF	HORIZ
B506	31		2 - 0			ABUTMENT BODY - DOWELS	VERT
B507	22		15 - 3	X		WING WALL - BODY	VERT
B508	12		11 - 11			WING WALL - FF OF BODY	HORIZ
B609	16		11 - 11			WING WALL - BODY	HORIZ
B610	28		9 - 6			WING WALL - TOP	VERT
B611	4		9 - 7			WING WALL - TOP	HORIZ
B412	10		9 - 7			WING WALL - TOP	HORIZ
			-				

FF - FRONT FACE
BF - BACK FACE

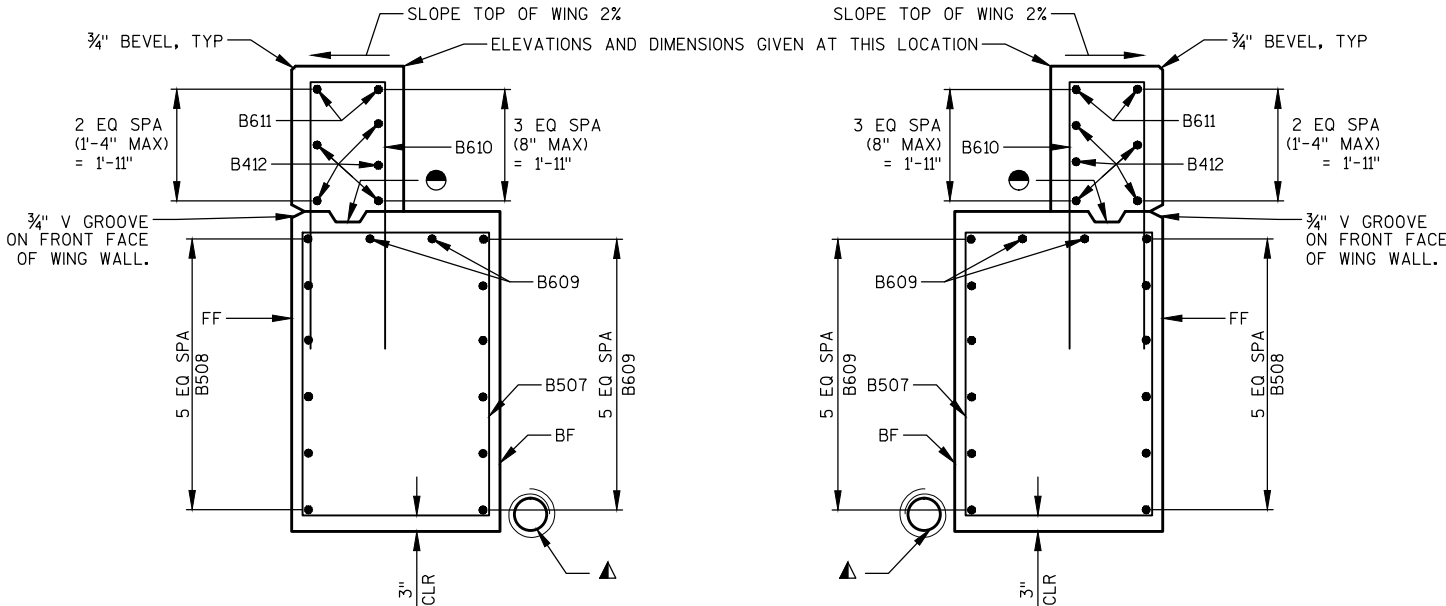
BAR DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BARS.
THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.

- OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2" X 6" KEYWAY, WITH MEMBRANE ON BACK FACE.
- PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPE 0.5% MIN TO SUITABLE DRAINAGE.



WING 3 ELEVATION

WING 4 ELEVATION

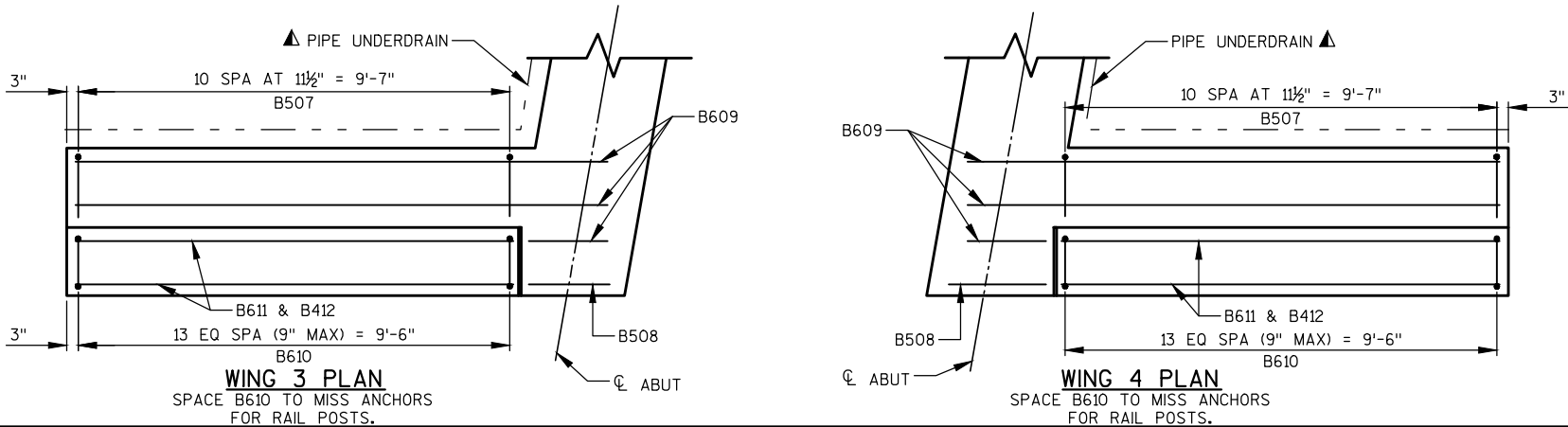
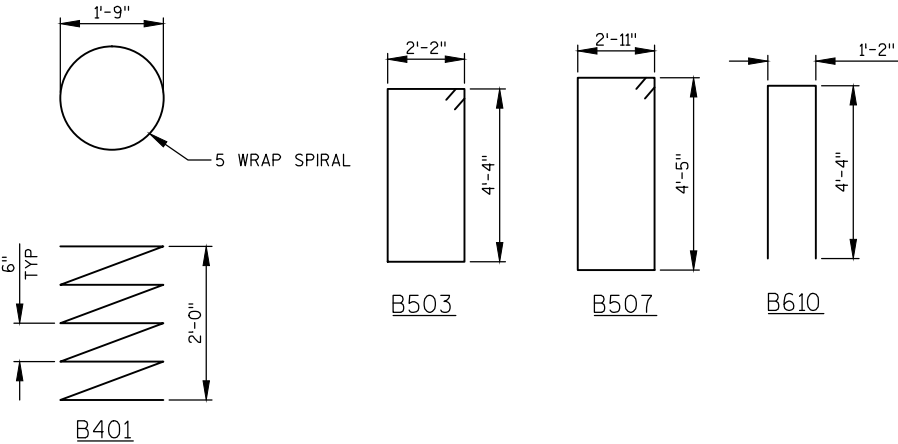


WING 3 SECTION

SEE SHEET 12 FOR RAIL POST ANCHORS

WING 4 SECTION

SEE SHEET 12 FOR RAIL POST ANCHORS



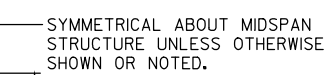
WING 3 PLAN

SPACE B610 TO MISS ANCHORS FOR RAIL POSTS.

WING 4 PLAN

SPACE B610 TO MISS ANCHORS FOR RAIL POSTS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-0123			
DRAWN BY JAK		PLANS CK'D. GAR	
EAST ABUTMENT DETAILS			SHEET 9 OF 12



1 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING AND BETWEEN INSIDE FACES OF WINGS. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE.

- 2 4" X 3/4" FILLER LENGTH OF ABUTMENT.
- 3 KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2" X 6" KEYWAY.

▲ DIMENSIONS SHOWN ARE NORMAL TO ABUTMENT.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-0123			
		DRAWN BY	PLANS CK'D.
		JAK	GAR
SUPERSTRUCTURE		SHEET 10 OF 12	

BILL OF BARS
SUPERSTRUCTURE

COATED= 16080 LBS.
UNCOATED= 0 LBS.

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION	
	COATED	UNCOATED					
			FT - IN				
S501	66		8 - 0	X		SLAB - ABUTMENT TIES	VERT
S1002	65		37 - 0			SLAB - BOTTOM	LONGIT
S603	42		32 - 8			SLAB - BOTTOM	TRANS
S404	33		37 - 0			SLAB - TOP	LONGIT
S505	38		32 - 8			SLAB - TOP	TRANS
S606	40		6 - 0			RAILING ANCHORS	LONGIT
S607	24		12 - 0	X		RAILING ANCHORS	TRANS
S608	16		6 - 0	X		RAILING ANCHORS AT CORNERS	LONGIT
S609	4		12 - 0	X		RALING ANCHORS AT CORNERS	TRANS

BAR DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BARS.

THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.

TOP OF DECK ELEVATIONS

SPAN PT.	NORTH EDGE		CENTERLINE/CROWN		SOUTH EDGE	
	STATION	ELEVATION	STATION	ELEVATION	STATION	ELEVATION
W. ABUT.	9 + 85.37	1169.09	9 + 82.50	1169.40	9 + 79.63	1169.06
0.1	9 + 88.87	1169.11	9 + 86.00	1169.42	9 + 83.13	1169.08
0.2	9 + 92.37	1169.13	9 + 89.50	1169.44	9 + 86.63	1169.10
0.3	9 + 95.87	1169.15	9 + 93.00	1169.46	9 + 90.13	1169.12
0.4	9 + 99.37	1169.17	9 + 96.50	1169.48	9 + 93.63	1169.14
0.5	10 + 02.87	1169.20	10 + 00.00	1169.50	9 + 97.13	1169.16
0.6	10 + 06.37	1169.22	10 + 03.50	1169.53	10 + 00.63	1169.18
0.7	10 + 09.87	1169.25	10 + 07.00	1169.55	10 + 04.13	1169.21
0.8	10 + 13.37	1169.27	10 + 10.50	1169.58	10 + 07.63	1169.23
0.9	10 + 16.87	1169.30	10 + 14.00	1169.60	10 + 11.13	1169.26
E. ABUT.	10 + 20.37	1169.33	10 + 17.50	1169.63	10 + 14.63	1169.28

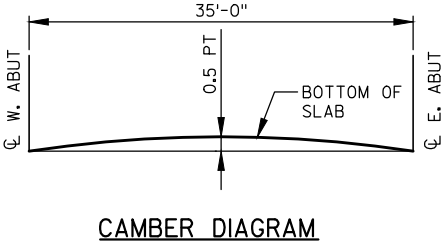
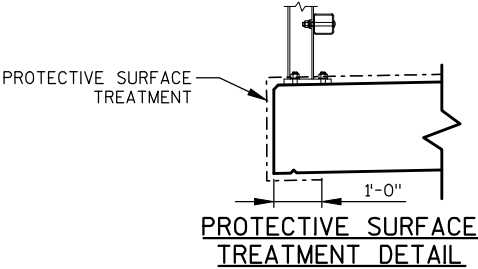
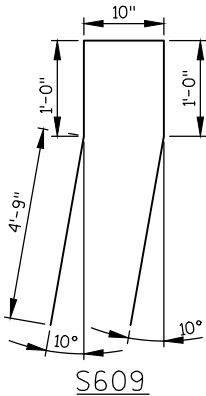
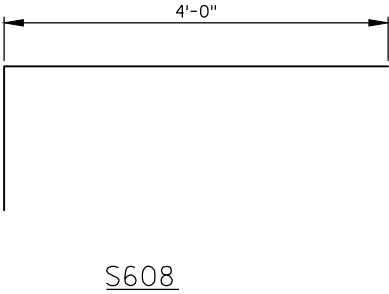
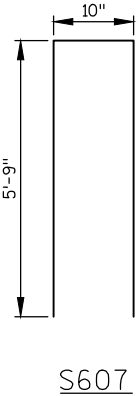
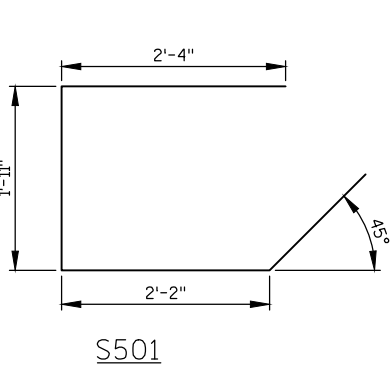
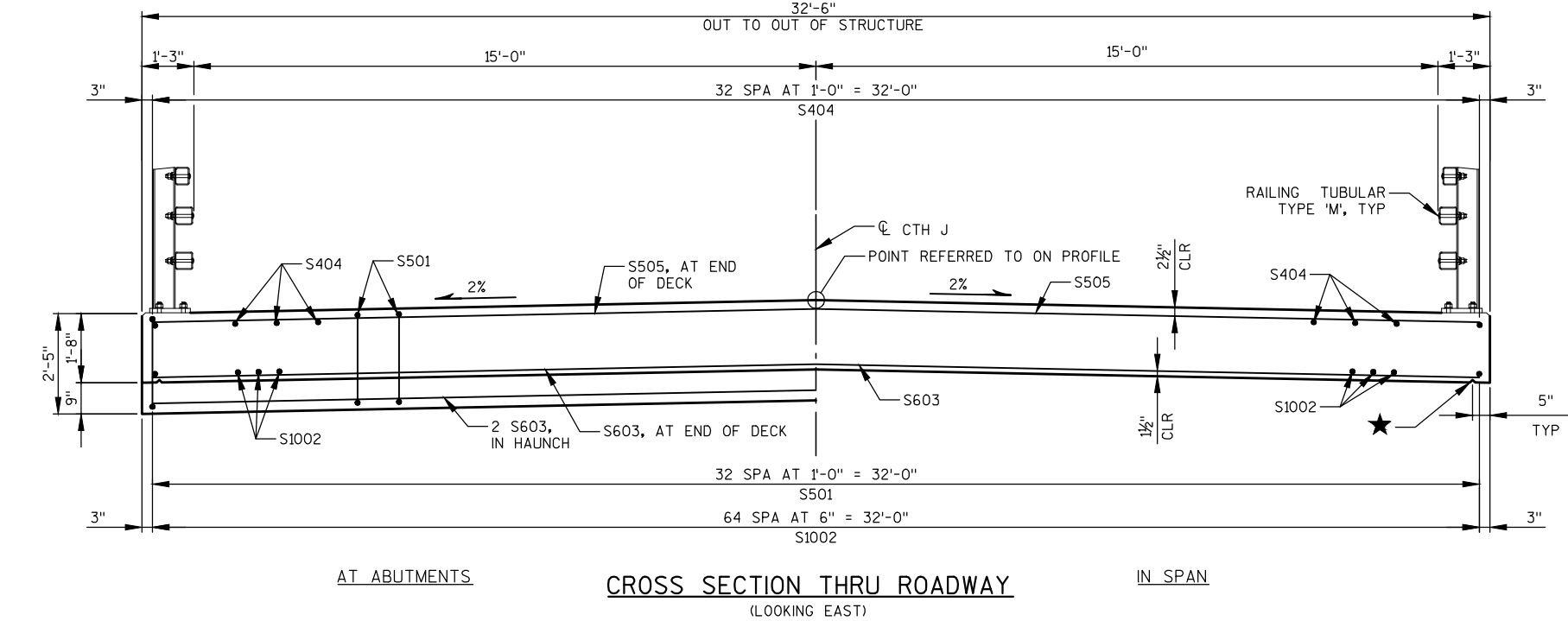
TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TOE BE PLUS(+).

CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE \mathcal{C} OF ABUTMENTS AND AT $\frac{1}{10}$ PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG END OF DECK AND \mathcal{C} .

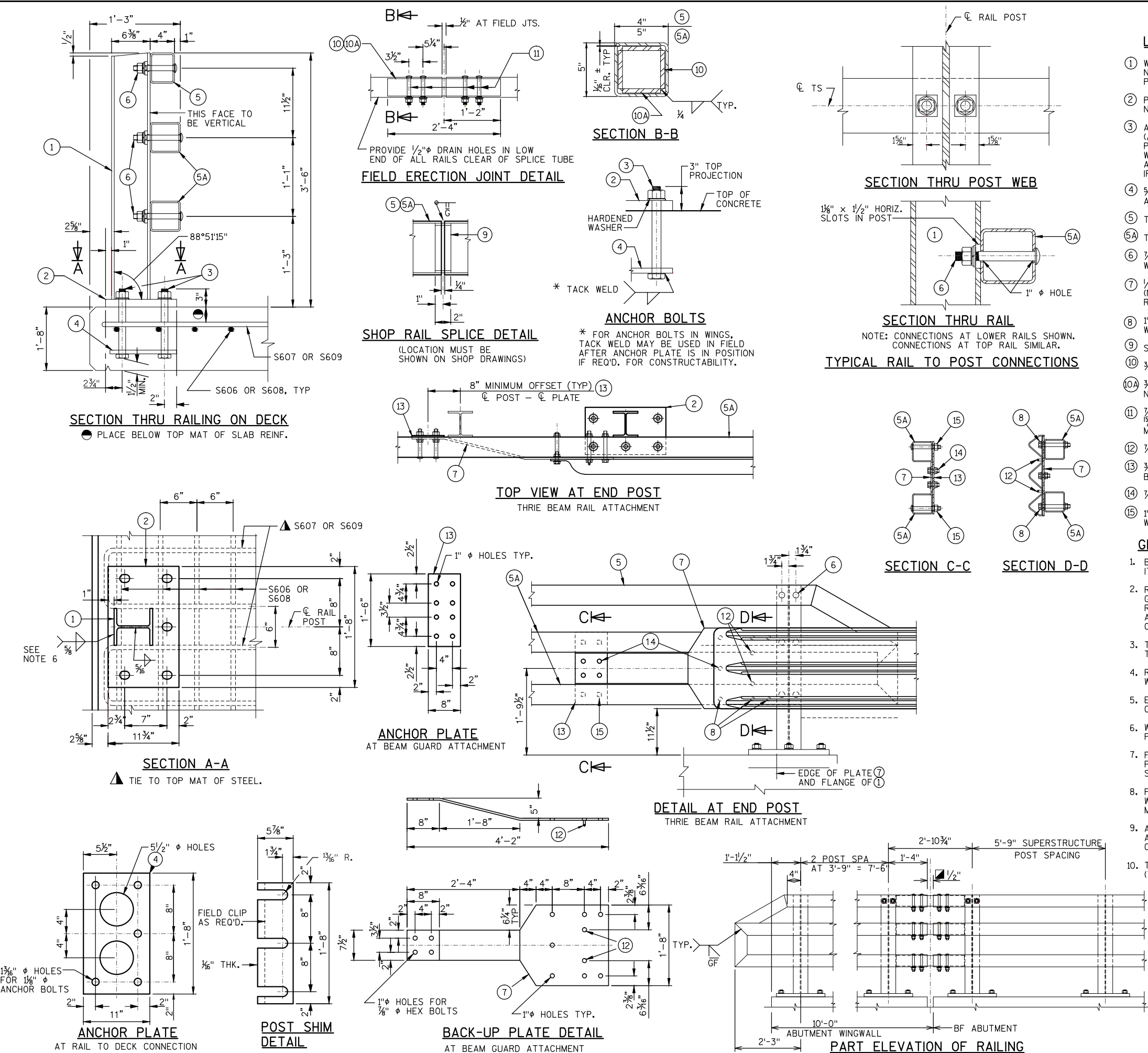
★ $\frac{3}{4}$ " V-GROOVE. EXTEND V-GROOVE TO 6" FROM FRONT FACE OF ABUTMENT DIAPHRAGM.



SPAN (PT)	CAMBER (IN)
\mathcal{C} W ABUT	0
0.1	$\frac{3}{8}$
0.2	$\frac{5}{8}$
0.3	$\frac{3}{4}$
0.4	$\frac{7}{8}$
0.5	1
0.6	$\frac{7}{8}$
0.7	$\frac{3}{4}$
0.8	$\frac{5}{8}$
0.9	$\frac{3}{8}$
\mathcal{C} E ABUT	0

CAMBER SPAN AS SHOWN (USING VALUES IN TABLE) TO PROVIDE FOR DEADLOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-54-0123			
	DRAWN BY	JAK	PLANS CK'D. GAR
SUPERSTRUCTURE DETAILS		SHEET 11 OF 12	

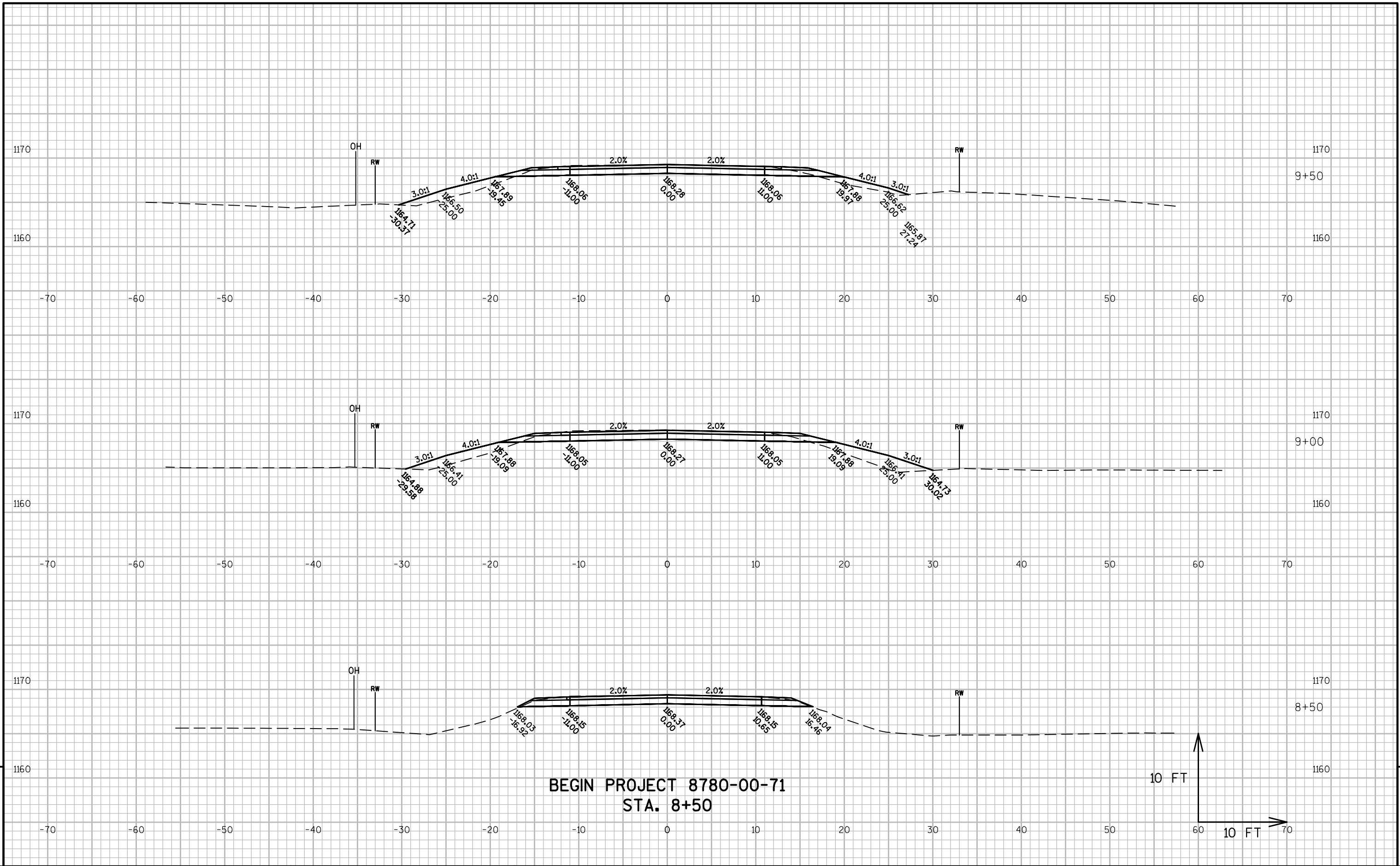


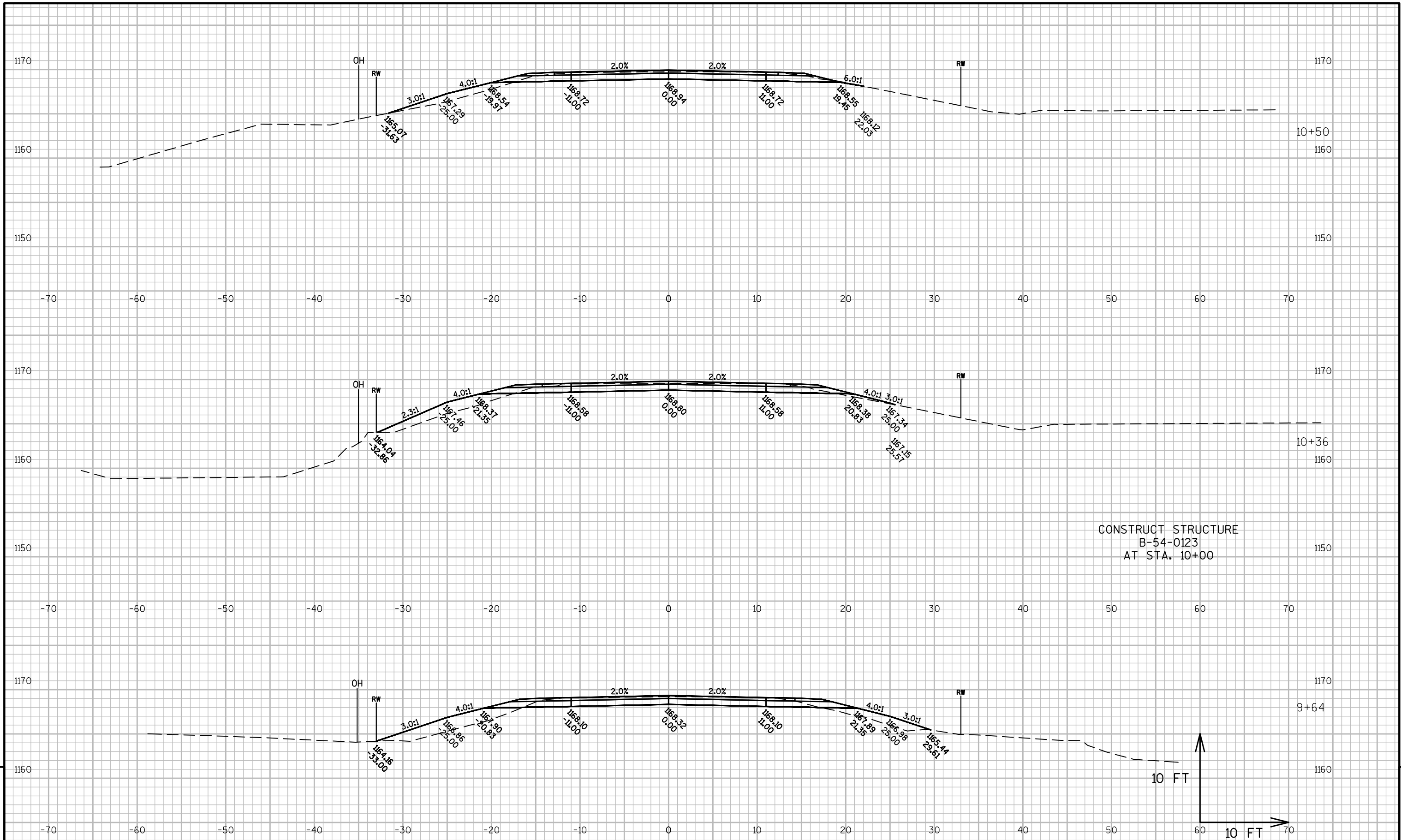
STATE PROJECT NUMBER																							
8780-00-71																							
LEGEND																							
① W6 x 25 WITH 1 1/8" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.																							
② PLATE 1 1/4" x 11 3/4" x 1'-8" WITH 1 5/8" x 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.																							
③ ASTM A449 - 1 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN WINGS AND 1'-3" LONG IN SLAB. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTABILITY.)																							
④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3																							
⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.																							
⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.																							
⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/8" x 1 1/8" x 1 1/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)																							
⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.																							
⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.																							
⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".																							
⑩ 3/8" x 3 3/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.																							
⑩A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5. 3/8" x 3 3/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.																							
⑪ 7/8" φ A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 1/4" x 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 5/8" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.																							
⑫ 7/8" DIA. x 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D).																							
⑬ 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.																							
⑭ 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).																							
⑮ 1" φ HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.																							
GENERAL NOTES																							
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M (B-54-0123)" WHICH INCLUDES ALL ITEMS SHOWN.																							
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 ksi. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.																							
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.																							
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.																							
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.																							
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.																							
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.																							
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.																							
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.																							
10. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).																							
■ 1/2" JOINT FILLER																							
<table><tr><td>NO.</td><td>DATE</td><td>REVISION</td><td>BY</td></tr><tr><td colspan="4">STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</td></tr><tr><td colspan="4">STRUCTURE B-54-0123</td></tr><tr><td colspan="2">DRAWN BY JAK</td><td colspan="2">PLANS CK'D. GAR</td></tr><tr><td colspan="3">TUBULAR STEEL RAILING TYPE 'M'</td><td>SHEET 12 OF 12</td></tr></table>				NO.	DATE	REVISION	BY	STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION				STRUCTURE B-54-0123				DRAWN BY JAK		PLANS CK'D. GAR		TUBULAR STEEL RAILING TYPE 'M'			SHEET 12 OF 12
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TUBULAR STEEL RAILING TYPE 'M'			SHEET 12 OF 12																				

STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate Note 4
	Cut	Salvaged/Unusable Pavement Material	Fill	Cut Note 1	Salvaged/Unusable Pavement Material Note 2	Fill Note 3	Cut 1.00 Note 1	Expanded Fill 1.25	
8+50	30	6	0	0	0	0	0	0	0
8+75	30	6	28	28	7	13	28	16	5
9+00	30	6	24	28	7	24	55	46	-4
9+25	32	6	17	29	7	19	84	70	-6
9+50	31	6	16	29	7	15	112	89	-3
9+80	28	6	27	32	6	23	145	118	-6
9+80	0	0	0	0	0	0	145	118	-6
10+20	0	0	0	0	0	0	145	118	-6
10+20	28	6	15	0	3	0	145	118	-9
10+50	29	6	8	32	6	13	176	134	-1
10+75	29	6	6	27	6	7	203	143	11
11+00	31	6	5	28	7	5	231	149	26
11+25	33	6	4	30	7	4	261	155	43
11+50	34	6	0	31	8	2	292	157	64
Column Total				292	71	126			

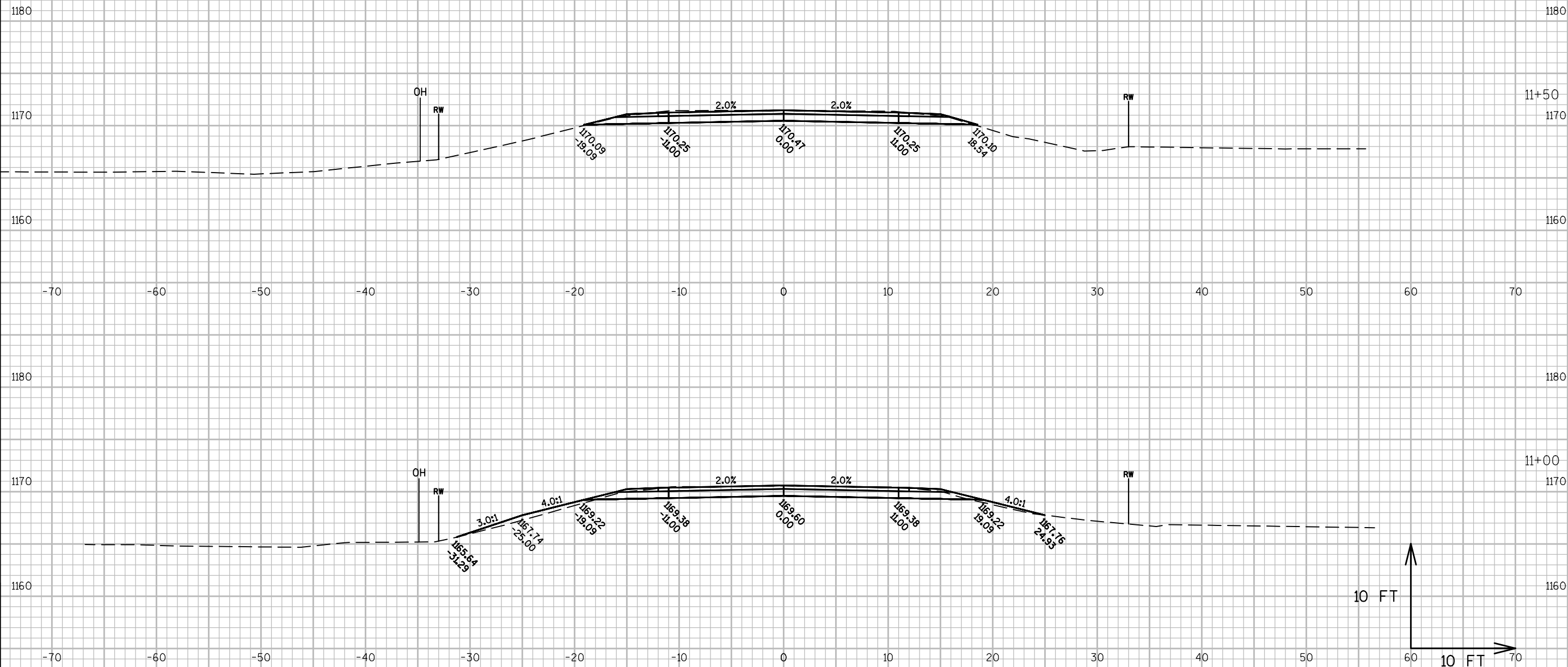
Notes:
1 - Cut (Salvaged/Unusable Pavement Material is Included)
2 - Salvaged/Unusable Pavement Material (This does not show up in cross sections.)
3 - Fill (Does not include Unuseable Pavement volume.)
4 - The Mass Ordinate + or - quantity calculated. Plus quantity indicates as excess of material. Minus indicates a shortage of

No Marsh or EBS is anticipated.





END PROJECT 8780-00-71
STA. 11+50



PROJECT NO: 8780-00-71

HWY: CTH J

COUNTY: RUSK

CROSS SECTIONS: MAINLINE

SHEET

E

Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

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