














PROJECT ID: 4313-08-71  
WITH: NA

COUNTY: MANITOWOC

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile (Includes Erosion Control Plans)
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

A map of Wisconsin with its county boundaries. The county of Dodge is shaded in dark gray. To the right of the map is a north arrow pointing upwards, labeled 'N'. To the left of the map is the number '13' in a large, bold, black font.

A.A.D.T. (2017)	=	70
A.A.D.T. (2037)	=	80
D.H.V.	=	40
D.D.	=	60/40
T.	=	8.5%
DESIGN SPEED	=	55 MPH
ESALS	=	7300

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

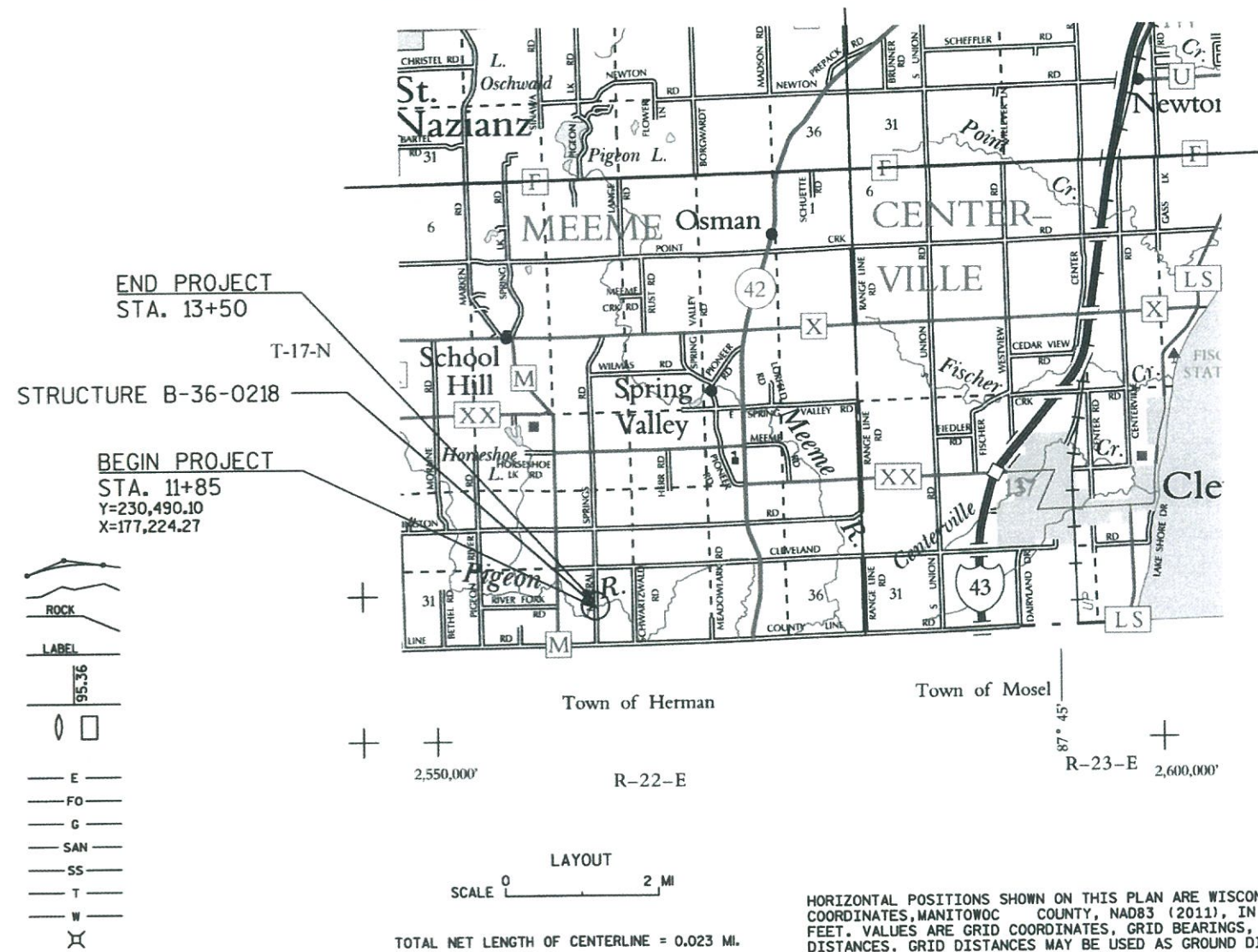
PROFILE  
 GRADE LINE  
 ORIGINAL GROUND  
 MARSH OR ROCK PROFILE  
 (To be noted as such)  
 SPECIAL DITCH  
  
 GRADE ELEVATION  
  
 CULVERT (Profile View)  
 UTILITIES  
 ELECTRIC  
 FIBER OPTIC  
 GAS  
 SANITARY SEWER  
 STORM SEWER  
 TELEPHONE  
 WATER  
 UTILITY PEDESTAL  
 POWER POLE  
 TELEPHONE POLE

### PLAN OF PROPOSED IMPROVEMENT

## PIGEON RIVER BRIDGE & APPROACHES

**LOCAL STREET**  
**MANITOWOC COUNTY**

STATE PROJECT NUMBER  
4313-08-71



HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, MANITOWOC COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
4313-08-71	WISC 2017347	1

COUNTY of MANITOWOC

1/25/07      M. J. Huxcomb  
(Date)                  (Signature & Title of Official)

ORIGINAL PLANS PREPARED BY:

**exp U.S. Services Inc.**  
t +1.414.221.0088  
241 N Broadway  
Milwaukee, WI 53202  
U S A  
  
[www.exp.com](http://www.exp.com)



• BUILDINGS • EARTH • ENVIRONMENT • ENERGY •  
• INDUSTRIAL • INFRASTRUCTURE • SUSTAINABILITY •



02/01/17  
 (Date)

(Signature)



STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	<u>exp US Services, Inc</u>
Designer	<u>exp US Services, Inc</u>
Management Consultant	<u>J. T. Engineering</u>

APPROVED FOR THE DEPARTMENT  
DATE: 1/24/17   
Management Consultant Signature

LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT	NO	NUMBER
AGG	AGGREGATE	PC	POINT OF CURVATURE
ET AL	AND OTHERS	PI	POINT OF INTERSECTION
AADT	ANNUAL AVERAGE DAILY TRAFFIC	PT	POINT OF TANGENCY
BF	BACK FACE	POL	POINT ON LINE
BM	BENCHMARK	PE	PRIVATE ENTRANCE
C/L OR 	CENTERLINE	PL	PROPERTY LINE
	CENTRAL ANGLE OR DELTA	PSI	POUNDS/SQUARE INCH
CLR	CLEAR	PROP	PROPOSED
CONC	CONCRETE	R	RADIUS
CONST	CONSTRUCTION	RR	RAILROAD
COR	CORNER	REBAR	REINFORCEMENT BAR
CMP	CORRUGATED METAL PIPE	REQD	REQUIRED
CTH	COUNTY TRUNK HIGHWAY	RT	RIGHT
CR	CREEK	RHF	RIGHT-HAND FORWARD
CFS	CUBIC FEET/SECOND	R/W	RIGHT-OF-WAY
CULV	CULVERT	RD	ROAD
D	DEGREE OF CURVE	SEC	SECTION
DHV	DESIGN HOUR VOLUME	S	SOUTH
DIA	DIAMETER	SE	SOUTHEAST
E	EAST	SW	SOUTHWEST
EL	ELEVATION	STH	STATE TRUNK HIGHWAY
EST	ESTIMATED	STA	STATION
FPS	FEET PER SECOND	SE	SUPER ELEVATION
FE	FIELD ENTRANCE	T	TANGENT
FT	FOOT (FEET)	TEL	TELEPHONE
FTG	FOOTING	TEMP	TEMPORARY
FDN	FOUNDATION	TI	TEMPORARY INTEREST
FF	FRONT FACE	TLE	TELEPHONE
IP	IRON PIN	TL OR T/L	TRANSIT LINE
LT	LEFT	T	TRUCKS
LHF	LEFT-HAND FORWARD	TYP	TYPICAL
L	LENGTH	U/G	UNDERGROUND
LF	LINEAR FOOT	USH	UNITED STATES HIGHWAY
MAX	MAXIMUM	VAR	VARIABLE
MI	MILE	V	VELOCITY
MIN	MINIMUM	VPC	VERTICAL POINT OF CURVATURE
NC	NORMAL CROWN	VPI	VERTICAL POINT OF INTERSECTION
N	NORTH	VPT	VERTICAL POINT OF TANGENCY
NE	NORTHEAST	W	WEST
NW	NORTHWEST	YD	YARD

UTILITIES

TDS TELECOM  
10 COLLEGE AVENUE, SUITE 218A  
APPLETON, WI 54911  
steve.jakubiec@tdstelecom.com  
OFFICE: (920) 882-3330

WE-ENERGIES  
245 SAND DRIVE  
WEST BEND, WI 53095  
alan.schmitt@we-energies.com  
OFFICE: (262) 338-7662  
CELL: (414) 322-1824

DNR LIAISON

DNR NORTHEAST REGIONAL HEADQUARTERS  
2984 SHAWANO AVENUE  
GREENBAY, WI 54313  
(920) 622-5472  
MATTHEW SCHAEVE  
matthew.schaeve@wisconsin.gov

GENERAL NOTES

- NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TRESS OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.
- THE LOCATIONS OF THE EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.
- DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, ARE TO BE FERTILIZED, SEEDED AND COVERED WITH EROSION MAT (TYPE) AS DIRECTED BY THE ENGINEER.
- RESTORATION OF EXPOSED SLOPES AND DITCHES SHALL TAKE PLACE IMMEDIATELY AFTER FINISHED GRADING IS COMPLETE.
- SILT FENCE TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER. SILT FENCE TO BE IN PLACE PRIOR TO STRUCTURE REMOVAL.
- ALL TEMPORARY STOCK PILES MUST BE IN AN UPLAND LOCATION AND PROTECTED WITH EROSION CONTROL MEASURES. DO NOT STOCK PILE MATERIALS IN WETLANDS, WATERWAYS, OR FLOOD PLAINS.
- SHRINKAGE IS ESTIMATED AT 33%.
- ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD88).



Dial  or (800) 242-8511  
[www.DiggersHotline.com](http://www.DiggersHotline.com)

\*\* DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS.

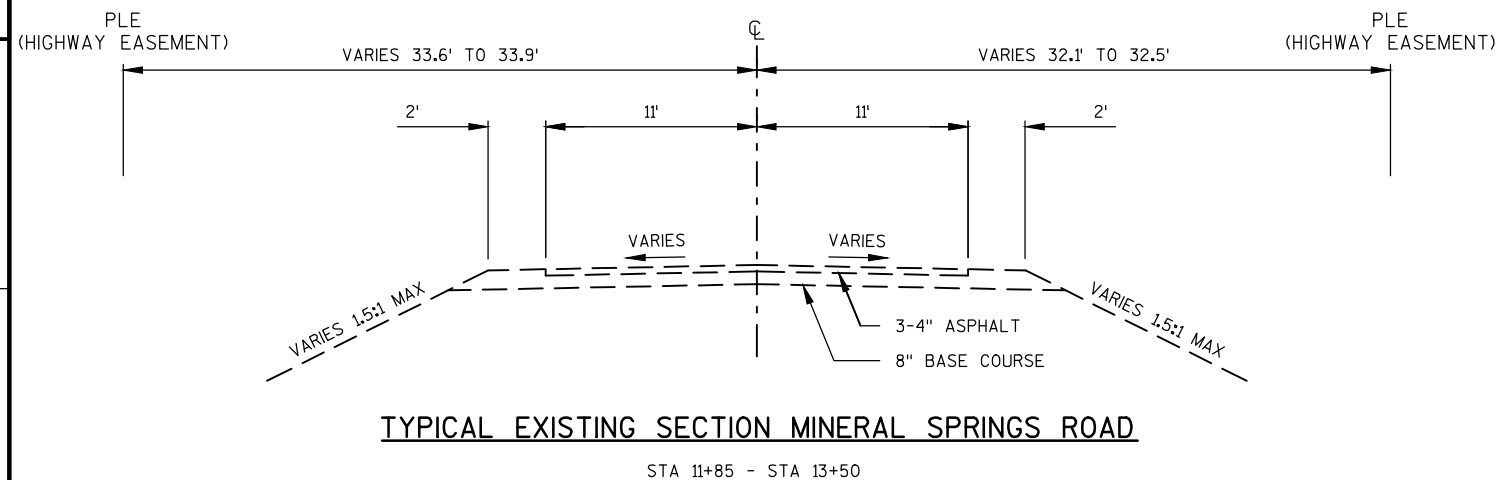
RUNOFF COEFFICIENT TABLE

	HYDRAULIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASHPALT	.07 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.35 ACRES  
TOTAL AREA EXPECTED TO BE DISTRUBED BY CONSTRUCTION ACTIVITES = 0.17 ACRES

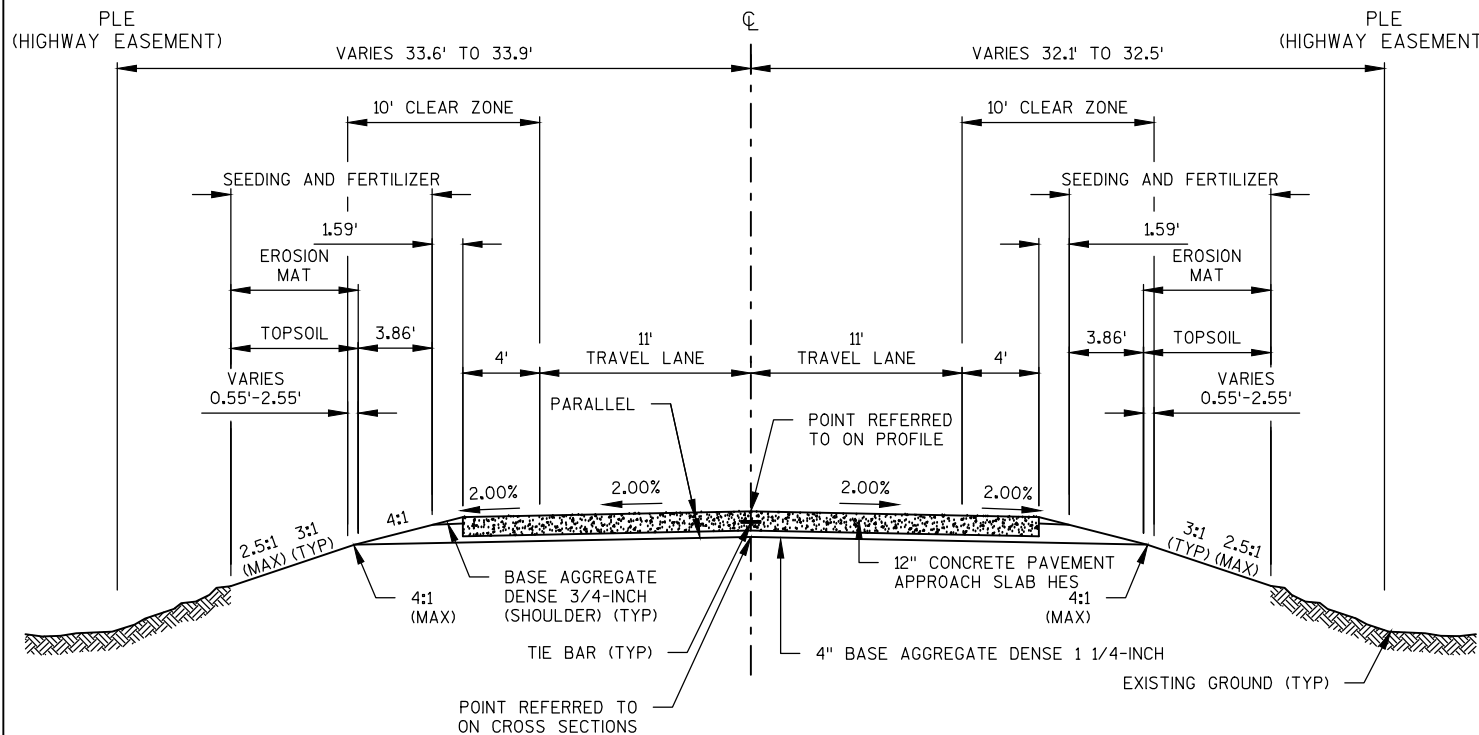
ALL TYPES OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH THE FOLLOWING LAYERS AND GRADATION:		
TOTAL PAVEMENT LAYER THICKNESS	LAYER	NOMINAL MINIMUM SIZE GRADATION NO. 4
1.75"	UPPER LAYER	12.5mm
2.25"	LOWER LAYER	12.5mm



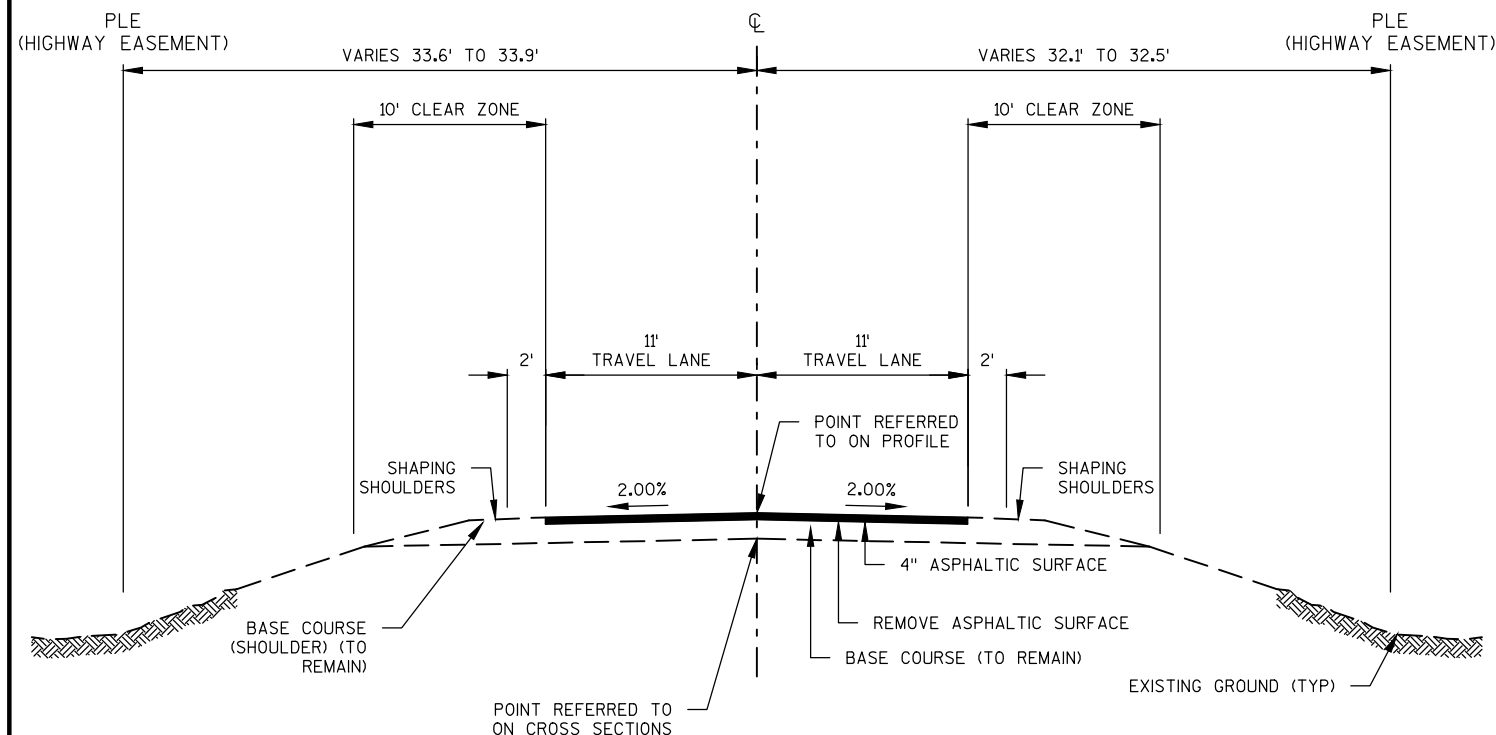


TYPICAL EXISTING SECTION MINERAL SPRINGS ROAD

STA 11+85 - STA 13+50

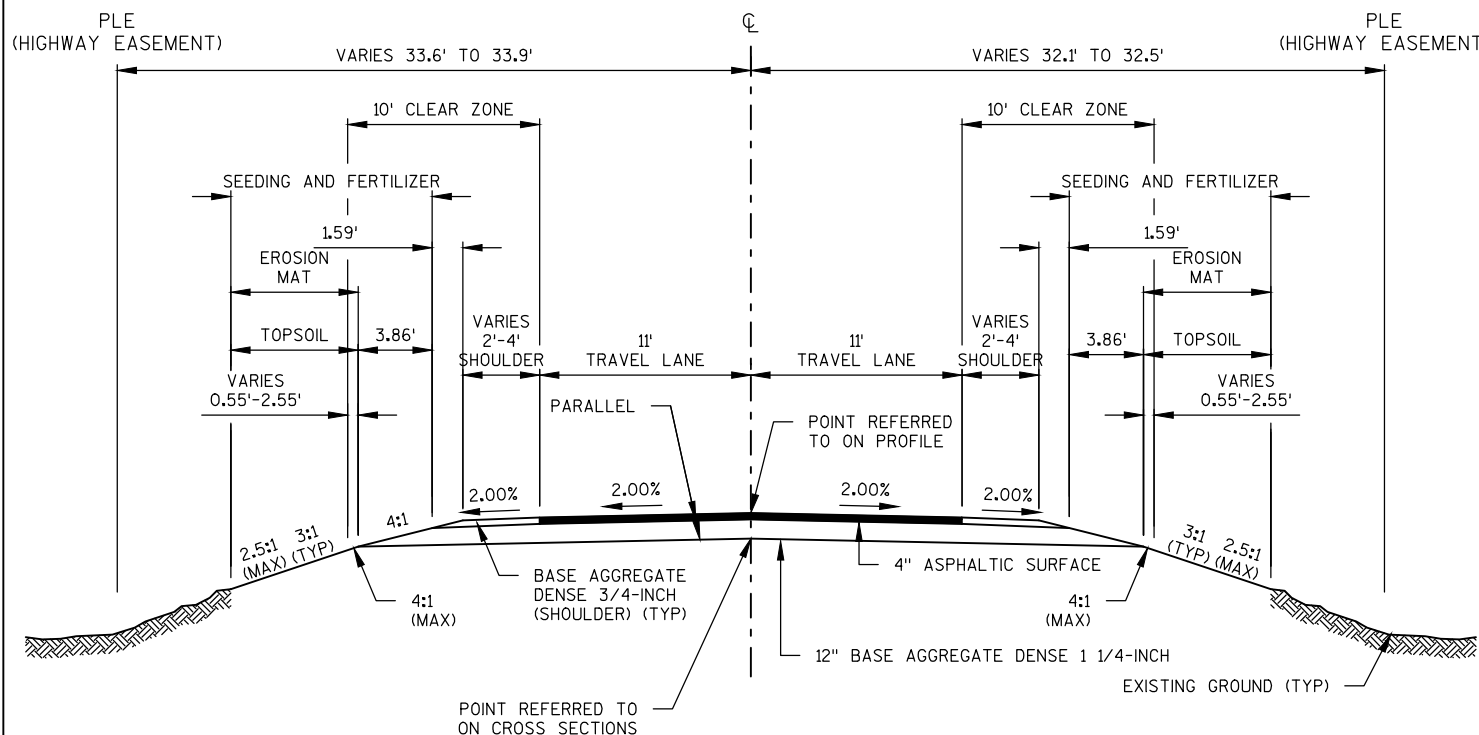


TYPICAL FINISHED SECTION MINERAL SPRINGS ROAD

STA 12+60 - STA 12+76  
STA 13+22 - STA 13+40

TYPICAL FINISHED SECTION MINERAL SPRINGS ROAD

STA 11+85 - STA 12+50



TYPICAL FINISHED SECTION MINERAL SPRINGS ROAD

STA 12+50 - STA 12+60  
STA 13+40 - STA 13+50

Estimate Of Quantities

4313-08-71

Line	Item	Item Description	Unit	Total	Qty
0010	203.0500.S	Removing Old Structure Over Waterway (station) 01. STA 12+98.94	LS	1.000	1.000
0020	204.0110	Removing Asphaltic Surface	SY	160.000	160.000
0030	205.0100	Excavation Common **P**	CY	62.000	62.000
0040	206.1000	Excavation for Structures Bridges (structure) 01. B-36-218	LS	1.000	1.000
0050	208.0100	Borrow **P**	CY	100.000	100.000
0060	210.1500	Backfill Structure Type A	TON	260.000	260.000
0070	213.0100	Finishing Roadway (project) 01. 4313-08-71	EACH	1.000	1.000
0080	305.0110	Base Aggregate Dense 3/4-Inch	TON	4.000	4.000
0090	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	88.000	88.000
0100	305.0500	Shaping Shoulders	STA	1.000	1.000
0110	415.1410	Concrete Pavement Approach Slab HES	SY	116.000	116.000
0120	450.4000	HMA Cold Weather Paving	TON	48.000	48.000
0130	455.0605	Tack Coat	GAL	3.000	3.000
0140	465.0105	Asphaltic Surface	TON	48.000	48.000
0150	502.0100	Concrete Masonry Bridges	CY	185.000	185.000
0160	502.3200	Protective Surface Treatment	SY	226.000	226.000
0170	505.0400	Bar Steel Reinforcement HS Structures	LB	4,160.000	4,160.000
0180	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	24,470.000	24,470.000
0190	513.4061	Railing Tubular Type M (structure) 01. B-36-218	LF	140.000	140.000
0200	516.0500	Rubberized Membrane Waterproofing	SY	20.000	20.000
0210	550.0500	Pile Points	EACH	12.000	12.000
0220	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	780.000	780.000
0230	606.0300	Riprap Heavy	CY	230.000	230.000
0240	612.0106	Pipe Underdrain 6-Inch	LF	50.000	50.000
0250	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	150.000	150.000
0260	612.0700	Drain Tile Exploration	LF	50.000	50.000
0270	619.1000	Mobilization	EACH	1.000	1.000
0280	624.0100	Water	MGAL	3.000	3.000
0290	625.0100	Topsoil **P**	SY	160.000	160.000
0300	628.1504	Silt Fence	LF	500.000	500.000
0310	628.1520	Silt Fence Maintenance	LF	500.000	500.000
0320	628.1905	Mobilizations Erosion Control	EACH	5.000	5.000
0330	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0340	628.2008	Erosion Mat Urban Class I Type B **P**	SY	160.000	160.000
0350	628.6005	Turbidity Barriers	SY	190.000	190.000
0360	628.7504	Temporary Ditch Checks	LF	50.000	50.000
0370	628.7570	Rock Bags	EACH	50.000	50.000
0380	629.0210	Fertilizer Type B **P**	CWT	1.000	1.000

Estimate Of Quantities

4313-08-71					
Line	Item	Item Description	Unit	Total	Qty
0390	630.0130	Seeding Mixture No. 30 **P**	LB	2.000	2.000
0400	630.0200	Seeding Temporary **P**	LB	7.000	7.000
0410	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0420	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0430	638.2602	Removing Signs Type II	EACH	6.000	6.000
0440	638.3000	Removing Small Sign Supports	EACH	6.000	6.000
0450	642.5001	Field Office Type B	EACH	1.000	1.000
0460	643.0100	Traffic Control (project) 01. 4313-08-71	EACH	1.000	1.000
0470	643.0420	Traffic Control Barricades Type III	DAY	750.000	750.000
0480	643.0705	Traffic Control Warning Lights Type A	DAY	900.000	900.000
0490	643.0900	Traffic Control Signs	DAY	1,500.000	1,500.000
0500	645.0120	Geotextile Type HR	SY	460.000	460.000
0510	646.0103	Pavement Marking Paint 4-Inch	LF	215.000	215.000
0520	650.4500	Construction Staking Subgrade	LF	54.000	54.000
0530	650.5000	Construction Staking Base	LF	54.000	54.000
0540	650.6500	Construction Staking Structure Layout (structure) 01. B-36-218	LS	1.000	1.000
0550	650.9910	Construction Staking Supplemental Control (project) 01. 4313-08-71	LS	1.000	1.000
0560	650.9920	Construction Staking Slope Stakes	LF	54.000	54.000
0570	690.0150	Sawing Asphalt	LF	44.000	44.000
0580	715.0502	Incentive Strength Concrete Structures	DOL	1,110.000	1,110.000
0590	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	150.000	150.000
0600	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000

3

3

Division	From/To Station	Location	Common Excavation (1) (item # 205.0100) **P**		Salvaged/Unusable Pavement Material (4)	Available Material (5)	Unexpanded Fill	Expanded Fill (13)	Mass Ordinate +/- (14)	Waste	Borrow (item #208.0100) **P**
			Cut (2)	EBS Excavation (3)				Factor 1.33			
1	12-50 – 13+50	MINERAL SPRINGS ROAD	62	0	0	62	122	162	-100		
Division 1 Subtotal			62	0	0	62	122	162	-100		
Grand Total			62	0	0	62	122	162	-100	0	100
			Total Common Exc		62						

- 1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- 2) Salvaged/Unusable Pavement Material is included in Cut.
- 4) Salvaged/Unusable Pavement Material
- 5) Available Material = Cut – Salvaged/Unusable Pavement Material
- 7) Rock Excavation item number 205.0200
- 13) Expanded Fill. Factor = 1.33
- 14) The Mass Ordinate + or – Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.

CONCRETE PAVEMENT

			415.1410 CONCRETE PAVEMENT APPROACH SLAB HES SY
MINERAL SPRINGS ROAD			
12+60	12+76		58
13+22	13+40		58
PROJECT ID 4313-08-71 TOTALS (0010)			116

REMOVING ASPHALTIC SURFACE  
SAWCUTTING

			204.0110 REMOVING ASPHALTIC SURFACE SY	690.0150 SAWING ASPHALT LF
MINERAL SPRINGS ROAD				
11+85	12+50		160	---
11+85	---		---	22
13+50	---		---	22
PROJECT 4313-08-71 TOTALS (0010)			160	44

BASE AGGREGATE DENSE  
ASPHALTIC SURFACE

			305.0110 BASE AGGREGATE DENSE 3/4 - INCH TON	305.0120 1 1/4 - INCH TON	305.0500 SHAPING SHOULDERS STA	450.4000 HMA COLD WEATHER PAVING TON	455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON
MINERAL SPRINGS ROAD								
11+85	12+50		-	-	1	-		-
11+85	12+75		2	44	-	40	2	40
13+22	13+50		2	44	-	8	1	8
PROJECT ID 4313-08-71 TOTALS (0010)			4	88	1	48	3	48

UNLESS OTHERWISE NOTED, ALL ITEMS ARE CATEGORY 0010

3

LANDSCAPING							
		625.0100	628.2008	629.0210	630.0130	630.0200	
			EROSION		SEEDING		
			MAT URBAN		MIXTURE NO.		
		TOPSOIL	CLASS I	FERTILIZER	30	SEEDING	
STATION	TO	SY	TYPE B	TYPE B	LB	TEMPORARY	
		**p**	SY	CWT	**p**	LB	
			**p**	**p**		**p**	
MINERAL SPRINGS ROAD							
12+50	--	12+70	81	81	0.1	1	2
13+30	--	13+50	63	63	0.0	1	2
UNDISTRIBUTED			16	16	0.9	0	3
PROJECT ID 4313-08-71 TOTALS (0010)			160	160	1.0	2	7

EROSION CONTROL ITEMS						
		628.1504	628.1520	628.6005	628.7504	628.7570
		SILT	SILT		TEMPORARY	
		FENCE	FENCE	TURBIDTY	DITCH	ROCK
		LF	MAINTENANCE	BARRIERS	CHECKS	BAGS
STATION TO	STATION	LF	LF	SY	LF	EACH
MINERAL SPRINGS ROAD						
11+85	12+75	250	250	75	0	0
13+22	13+50	100	100	75	0	0
UNDISTRIBUTED		150	150	40	50	50
PROJECT ID 4313-08-71 TOTAL (0010)		500	500	190	50	50

DUST CONTROL AND WATER			
		624.0100	
		WATER	
STATION	TO	STATION	MGAL
MINERAL SPRINGS ROAD			
12+50		13+50	3
PROJECT 4313-08-71 TOTAL (0010)			3
APPLICATION RATES:			
2 GAL / TON BASE COURSE CABC			
2 GAL / CY COMMON EXCAVATION OR BORROW			
5.5 GAL / SY SEEDING * 4 WEEKS			

SIGNS REFLECTIVE TYPE II AND WOOD POSTS			
	634.0612	637.2230	
	POSTS WOOD	SIGNS TYPE II REFLECTIVE F	
	4x6-INCHx12 FT	W5-52R	W5-52L
STATION	EACH	SF	SF
NW QUADRANT	1	3	-
SW QUADRANT	1	-	3
NE QUADRANT	1	-	3
SE QUADRANT	1	3	-
PROJECT ID 4313-08-71 TOTALS (0010	4	12	

SIGN REMOVALS			
	638.2602	638.3000	
	REMOVING	REMOVING SMALL	
	SIGNS TYPE II	SIGN SUPPORTS	
SIGN #	EACH	EACH	REMARKS
R-1	1	1	BRIDGE MARKER
R-2	1	1	BRIDGE MARKER
R-3	1	1	BRIDGE MARKER
R-4	1	1	BRIDGE MARKER
R-5	1	1	WEIGHT LIMIT
R-6	1	1	WEIGHT LIMIT
PROJECT ID 4313-08-71	6	6	

TRAFFIC CONTROL					
LOCATION	ESTIMATED DURATION TIME	643.0100	643.0420	643.0705	643.0900
		TRAFFIC CONTROL	TRAFFIC CONTROL		
		(PROJECT)	WARNING		
		4313-08-71	BARRICADES TYPE III	LIGHTS TYPE A	SIGNS
DAYS	EACH	DAYS	DAYS	DAYS	
MINERAL SPRINGS ROAD	75	1	750	900	1,500
PROJECT 4313-08-71 TOTAL (0010)		1	750	900	1,500

MOBILIZATIONS EROSION CONTROL				
		628.1905	628.1910	
		MOBILIZATIONS	MOBILIZATIONS	
		EROSION	EMERGENCY	
		CONTROL	EROSION	
		CONTROL	CONTROL	
STATION	TO	STATION	EACH	EACH
MINERAL SPRINGS ROAD			5	2
PROJECT ID 4313-08-71 TOTALS			5	2

UNLESS OTHERWISE NOTED, ALL ITEMS ARE CATEGORY 0010

3

3

CONSTRUCTION STAKING ITEMS

		650.4500	650.5000	CONSTRUCTION STAKING		650.9910	650.9920
				STRUCTURE LAYOUT B-36-218	SUPPLEMENTAL CONTROL 4313-08-71	SLOPE STAKES	
STATION	- STATION	SUBGRADE LF	BASE LF	LS	LS	LF	
MINERAL SPRINGS ROAD							
12+50	12+76	26	26	-	-	26	
13+22	13+50	28	28	-	-	28	
PROJECT 4313-08-71		-	-	1	1	-	
PROJECT 4313-08-71 TOTALS (0010)		54	54	0	1	54	
PROJECT 4313-08-71 TOTALS (0020)		0	0	1	0	0	

PAVEMENT MARKING ITEMS

		646.0103	
		PAVEMENT MARKING PAINT 4-INCH	
STATION	- STATION	LF	REMARKS
MINERAL SPRINGS ROAD			
11+85	13+50	215	CENTERLINE AND SKIPS
PROJECT 4313-08-71 TOTALS (0010)		215	

DRAIN TILE

	612.0106	612.0700
	PIPE UNDERDRAIN 6-INCH	DRAIN TILE EXPLORATION
	LF	LF
MINERAL SPRINGS ROAD		
13+00-13+50	50	50
PROJECT 4313-08-71 TOTALS (0010)	50	50

UNLESS OTHERWISE NOTED, ALL ITEMS ARE CATEGORY 0010



## NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COORDINATE REFERENCE SYSTEM COORDINATES (WISCRS), MANITOWOC COUNTY, NAD 83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER SURVEYS OF PUBLIC RECORD.

DIMENSIONS FOR THE RIGHT OF WAY ARE MEASURED ALONG AND PERPENDICULAR TO NEW REFERENCE LINE.

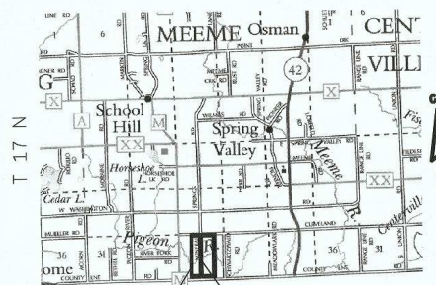
PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY LINES, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. ALL TLES EXPIRE AT THE COMPLETION OF THE CONSTRUCTION OF THE PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

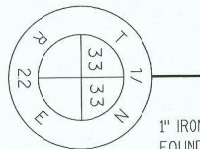
EXISTING RIGHT OF WAY SHOWN HEREIN IS BASED ON RELEASE BY OWNERS OF LAND FOR HIGHWAY PURPOSES RECORDED IN VOL. 461 RECORDS, PAGE 12 AS DOC. NO. 460657 AND IN VOL. 461 RECORDS, PAGE 131 AS DOC. NO. 460664.

## LOCATION SKETCH NOT TO SCALE

R 22 E



SHEET LOCATION PROJECT LOCATION



1" IRON PIPE FOUND  
N = 227966.36  
E = 177166.95

BP STA = 8+00.00  
N = 230105.17  
E = 177216.62

SCALE, FEET

0 50 100

## TRANSPORTATION PROJECT PLAT NO: 4313-08-71 - 4.01

PART OF THE WEST HALF OF THE WEST HALF OF THE SOUTHEAST  $\frac{1}{4}$  OF SECTION 33, PART OF THE NORTHEAST  $\frac{1}{4}$  OF THE SOUTHWEST  $\frac{1}{4}$  OF SECTION 33 AND PART OF THE SOUTHEAST  $\frac{1}{4}$  OF THE NORTHWEST  $\frac{1}{4}$  OF SECTION 33, ALL IN TOWNSHIP 17 NORTH, RANGE 22 EAST, TOWN OF MEEMEE, MANITOWOC COUNTY, WISCONSIN.

RELOCATION ORDER MINERAL SPRINGS RD. TOWN OF MEEMEE, MANITOWOC COUNTY,  
(MINERAL SPRINGS ROAD PIGEON RIVER BRIDGE & APPROACHES)

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE TOWN OF MEEMEE DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE NAMED PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SUBSECTIONS 60.50 AND 82.12, WISCONSIN STATUTES, THE TOWN OF MEEMEE HEREBY ORDERS THAT:  
1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE NAMED PROJECT.  
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE TOWN FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE TOWN OF MEEMEE, PURSUANT TO THE PROVISIONS OF SUBSECTION 60.50 AND 82.12, WISCONSIN STATUTES.

RESERVED FOR REGISTER OF DEEDS  
PROJECT NUMBER 4313-08-71  
AMENDMENT NO:

Tax No. 012-033-009-001.00

ANDREW R. SCHUELER  
AND  
CASSANDRE J. SCHUELER

NE  $\frac{1}{4}$  - SW  $\frac{1}{4}$ 

TOWN

OF

MEEMEE

MAG NAIL  
IN PAVEMENT  
N = 230602.61  
E = 177226.56

NOTE:  
ACCESS DRIVEWAY  
EASEMENT PER DOC.  
1113217 IN FAVOR OF  
THE PROPERTY  
ADJOINING ON THE  
SOUTH (PARCEL 3).

Tax No. 012-033-008-000.00

DANIEL J. KUETHER

SE  $\frac{1}{4}$  - NW  $\frac{1}{4}$ NW  $\frac{1}{4}$  - SE  $\frac{1}{4}$ 

SIEMERS FARMS, INC.

Tax No. 012-033-014-000.00

SCOTT A. KAFKA  
AND  
AMY L. WILZ

Tax No. 012-033-003-002.00

PARCEL 1  
CSM  
V. 31 P. 355  
DOC. 1165102

## SCHEDULE OF LANDS &amp; INTERESTS REQUIRED

PARCEL NUMBER	OWNER	INTEREST REQUIRED	R/W REQUIRED (ACRES)			T.L.E. TEMP. ACRES	P.L.E. PERM. ACRES
			NEW	EXISTING	TOTAL		
1	SIEMERS FARMS, INC.	TLE				0.020	0.000
2	ANDREW R. AND CASSANDRA J. SCHUELER	TLE				0.025	0.000
3	DANIEL J. KUETHER	TLE				0.025	0.000

NOTE: OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO TRANSFER OF LAND INTERESTS TO THE TOWNSHIP OF MEEMEE.

## CONVENTIONAL SYMBOLS

FOUND IRON PIPE/PIN

R/W MONUMENT  
R/W STANDARD  
SIGN  
SECTION CORNER MONUMENT  
SECTION CORNER SYMBOL

FEE (HATCH VARIES)  
TEMPORARY LIMITED EASEMENT  
PERMANENT LIMITED EASEMENT  
R/W BOUNDARY POINT  
PARCEL NUMBER  
SIGN NUMBER (OFF PREMISE)  
BUILDING

(1" UNLESS NOTED)  
PROPOSED R/W LINE  
EXISTING H.E. LINE  
PROPERTY LINE  
LOT & TIE LINES  
SLOPE INTERCEPTS  
CORPORATE LIMITS  
RESTRICTED ACCESS (BY PREVIOUS ACQUISITION/CONTROL)  
RESTRICTED ACCESS (BY ACQUISITION)  
NO ACCESS (BY STATUTORY AUTHORITY)  
SECTION LINE  
QUARTER LINE  
SIXTEENTH LINE  
EXISTING CENTERLINE  
PROPOSED REFERENCE LINE  
PARALLEL OFFSET

## CONVENTIONAL UTILITY SYMBOLS

WATER  
GAS  
TELEPHONE  
OVERHEAD  
TRANSMISSION LINES  
ELECTRIC  
CABLE TELEVISION  
FIBER OPTIC  
SANITARY SEWER  
STORM SEWER  
NON COMPENSABLE  
COMPENSABLE  
POWER POLE  
TELEPHONE POLE  
TELEPHONE PEDESTAL  
ELECTRIC TOWER

## CONVENTIONAL ABBREVIATIONS

ACCESS POINT  
ACCESS RIGHTS  
ACRES  
AND OTHERS  
CENTERLINE  
CERTIFIED SURVEY MAP  
CORNER  
DOCUMENT  
EASEMENT  
HIGHWAY EASEMENT  
LAND CONTRACT  
MONUMENT  
PAGE  
PERMANENT LIMITED EASEMENT  
PROPERTY LINE  
RECORDED AS  
REFERENCE LINE

AP  
AR  
AC.  
ET. AL.  
C/L  
CSM  
COR.  
DOC.  
EASE.  
H.E.  
LCB  
MON.  
P.  
PLE  
PL  
(100)  
R/L

RELEASE OF RIGHTS  
REMAINING  
RIGHT-OF-WAY  
SECTION  
STATION  
TEMPORARY LIMITED EASEMENT  
VOLUME  
CURVE DATA  
LONG CHORD  
LONG CHORD BEARING  
RADIUS  
DEGREE OF CURVE  
CENTRAL ANGLE OR DELTA  
LENGTH OF CURVE  
TANGENT

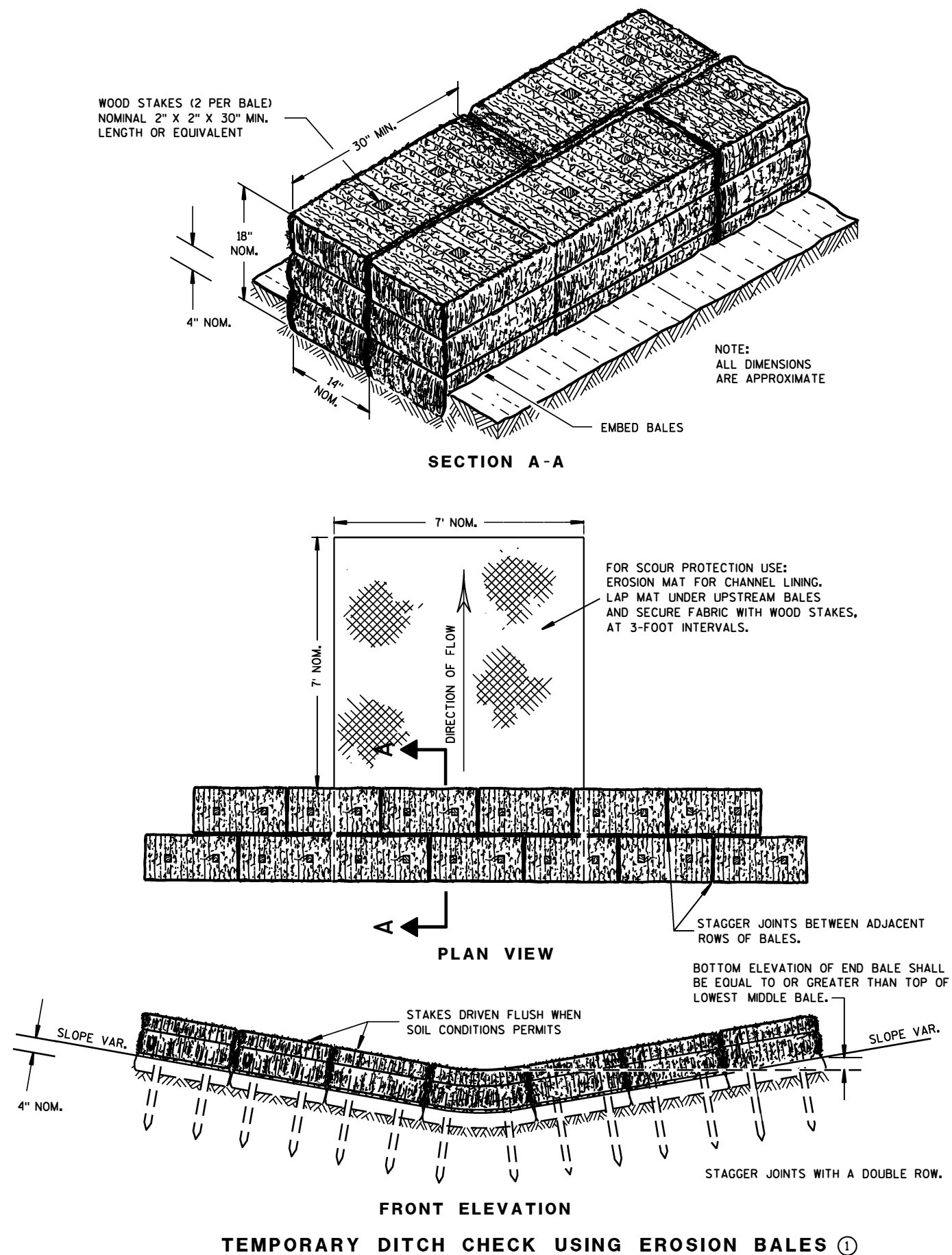
ROR  
REM.  
R/W  
SEC.  
STA.  
TLE  
V.  
LCH  
LCB  
R  
D  
DELTA  
L  
TAN





Standard Detail Drawing List

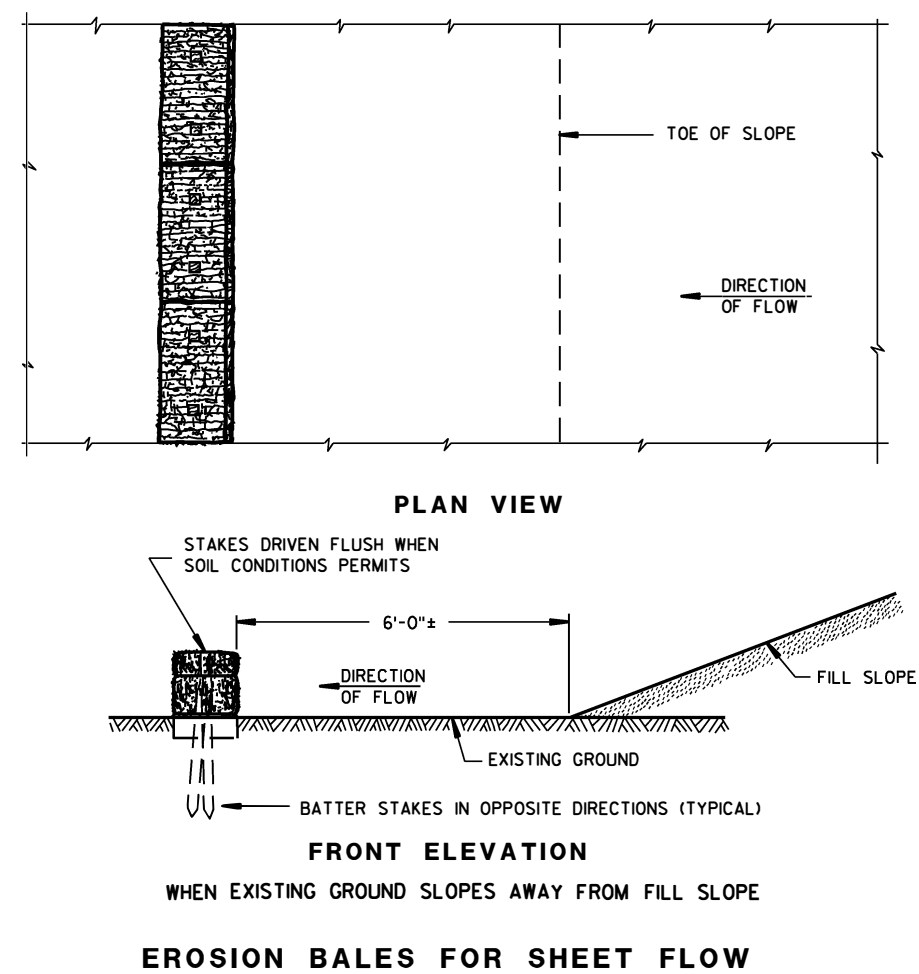
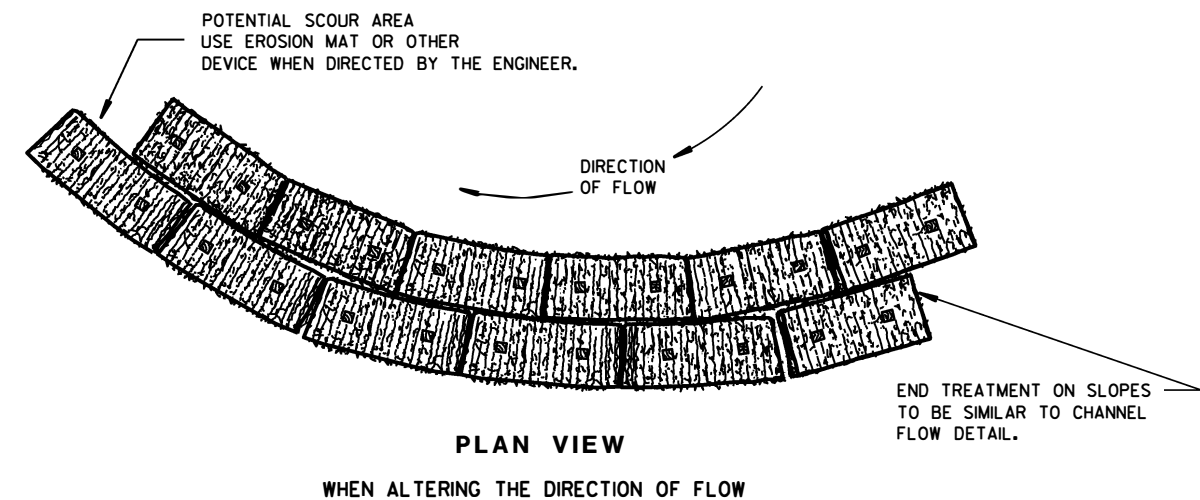
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
13B02-08A	CONCRETE PAVEMENT APPROACH SLAB
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-08	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-17A	LONGITUDINAL MARKING (MAINLINE)



## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.



## TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
6/04/02 /S/ Beth Canestra  
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA

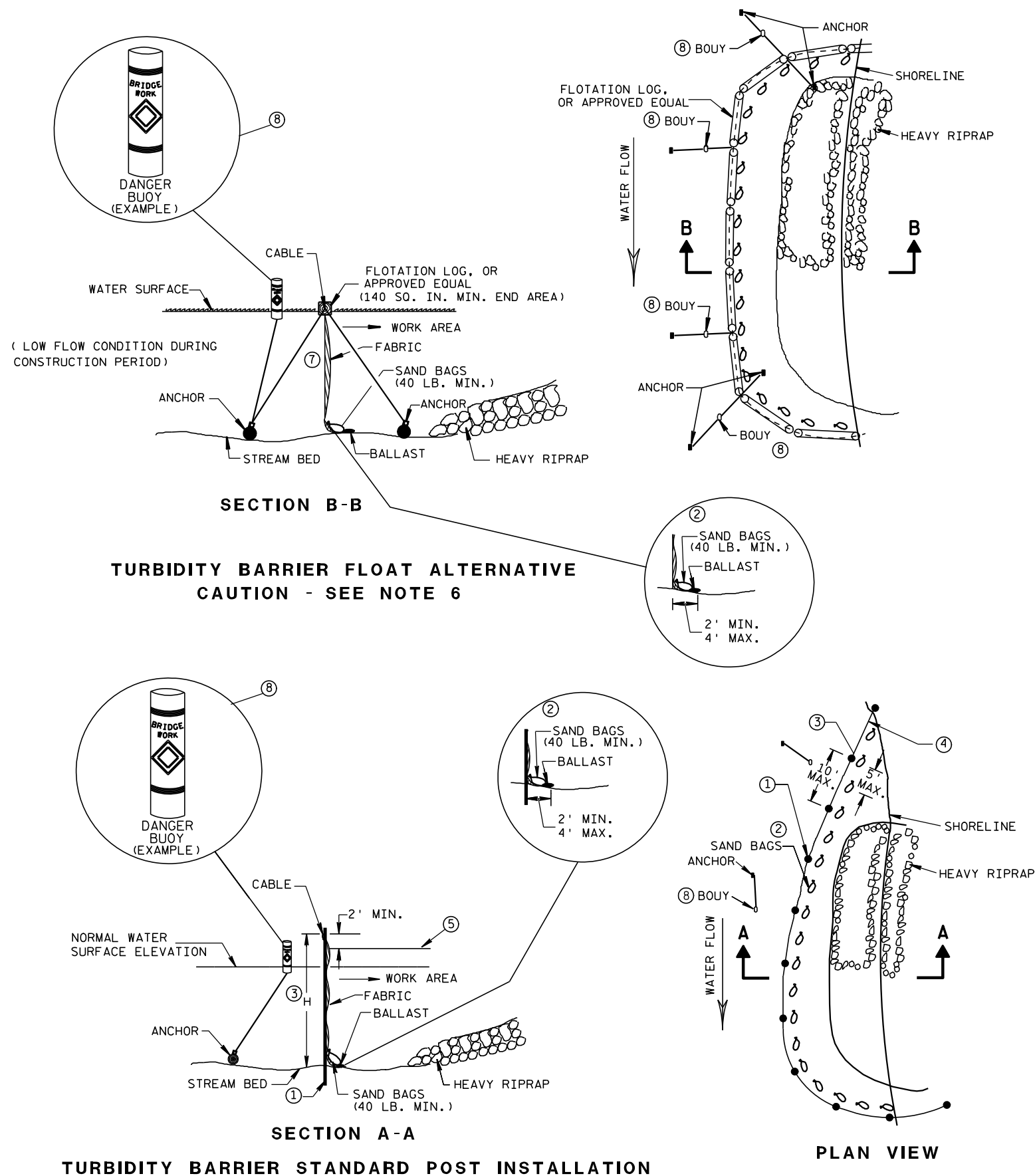


- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<b>SILT FENCE</b>	
<b>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</b>	
<b>APPROVED</b> <u>4-29-05</u> DATE	<u>/S/ Beth Cannestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER



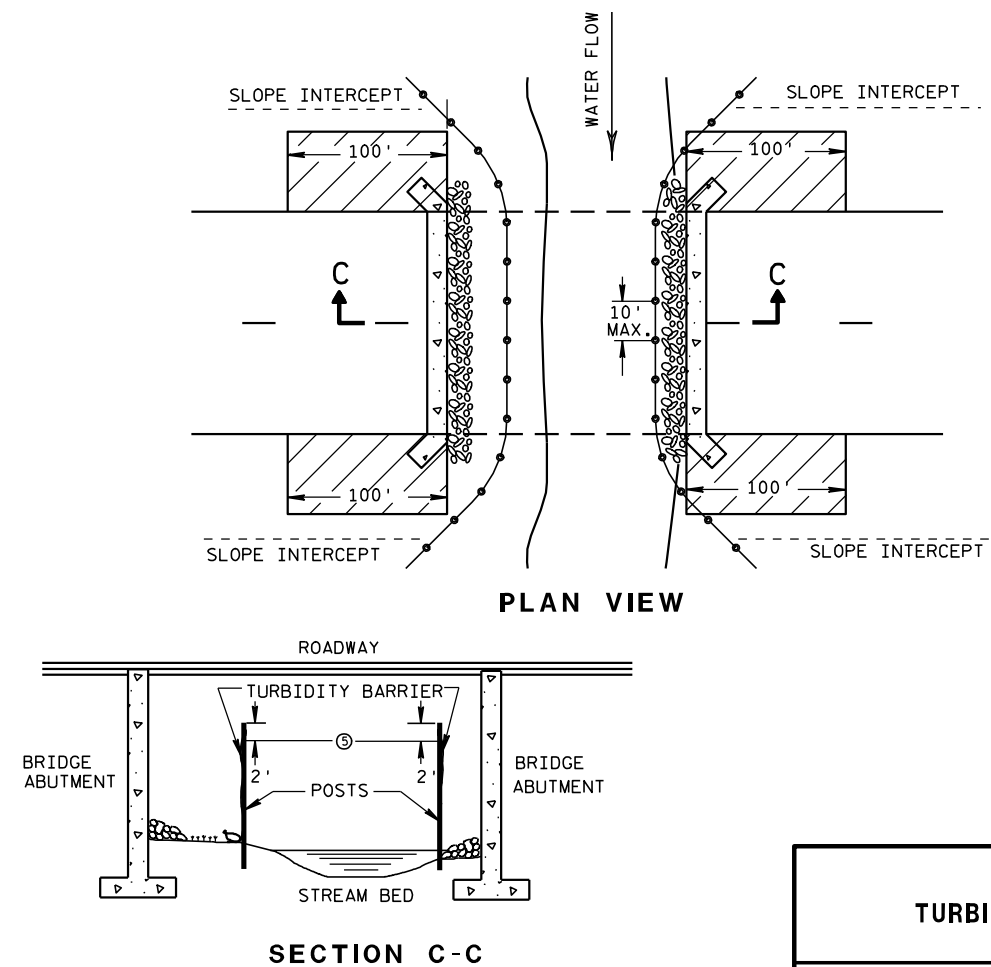


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

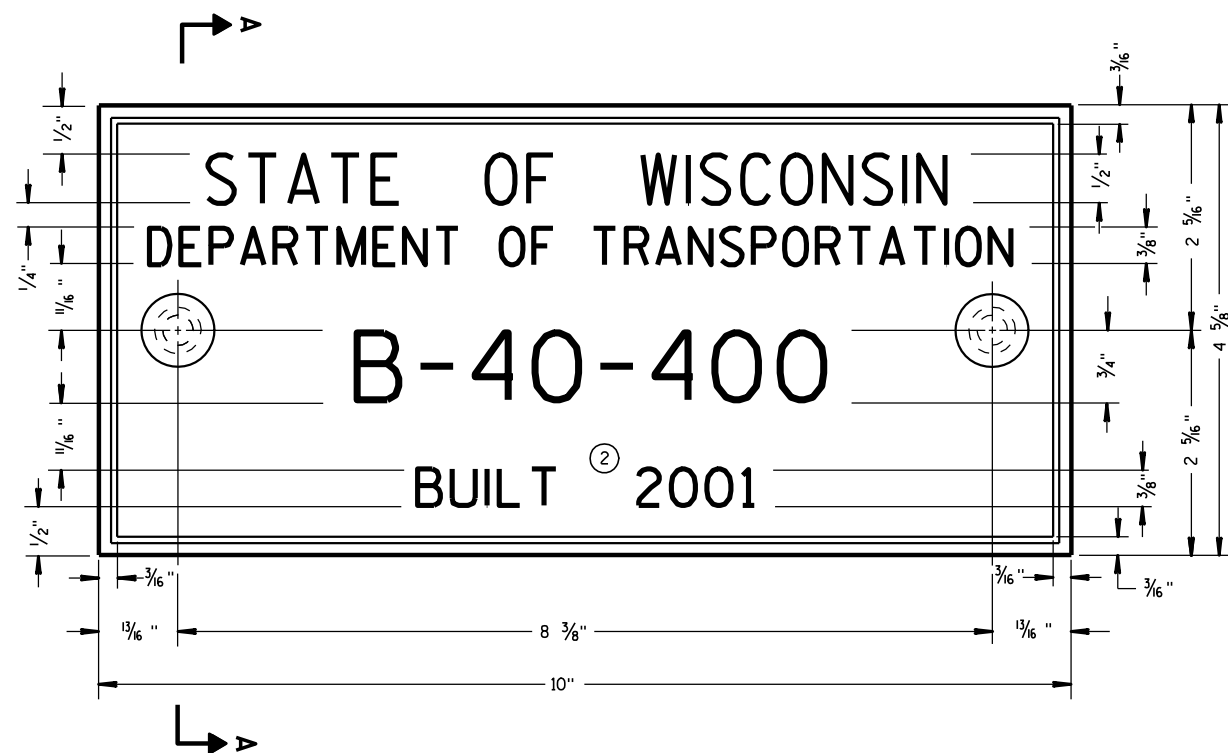
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

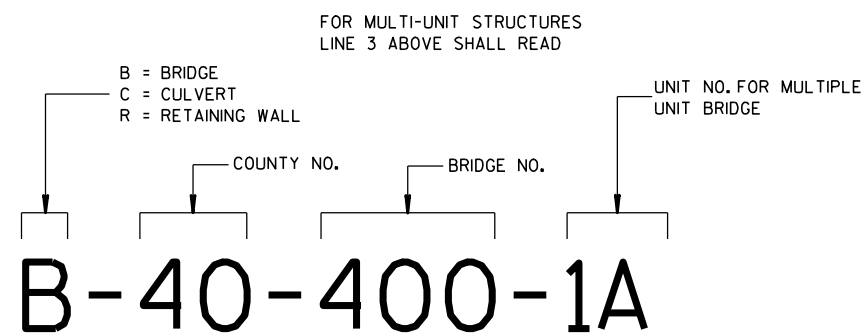
6/04/02  
DATE

FWHA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



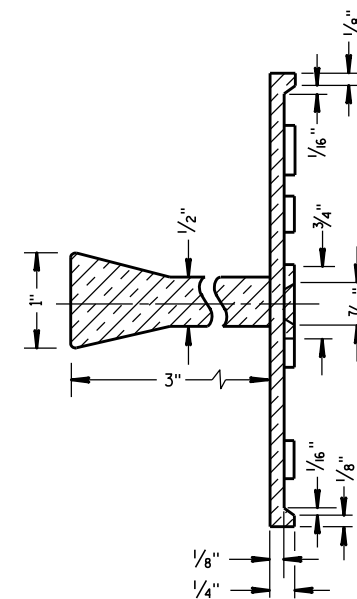
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

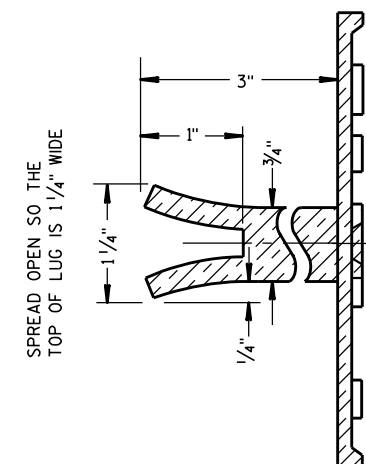
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

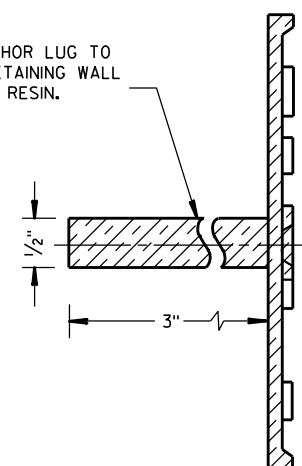


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

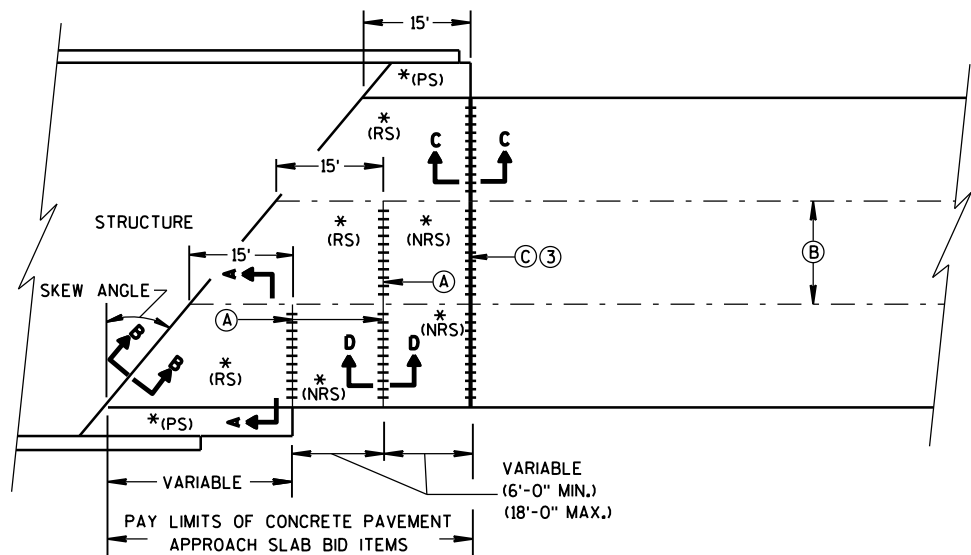
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

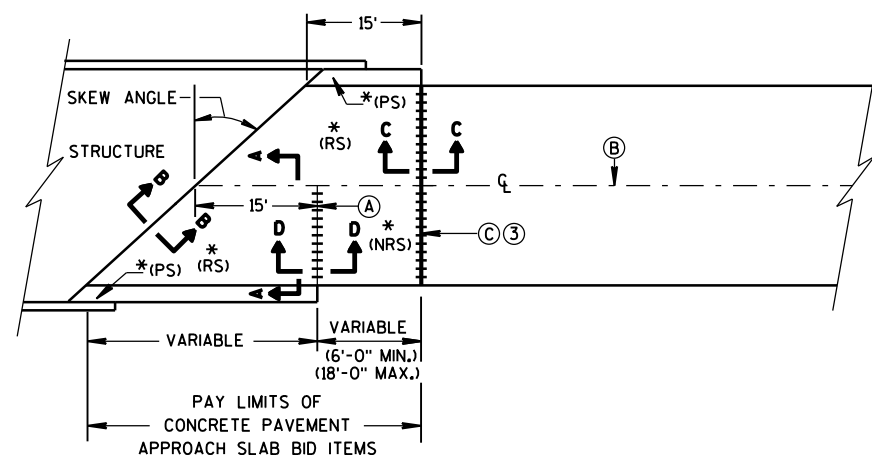
3/26/10  
DATE

FHWA

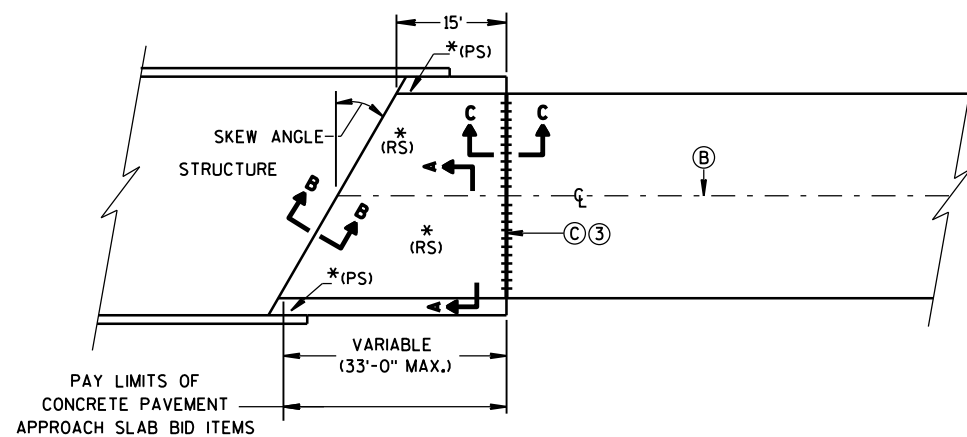
/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



**SKewed APPROACH  
(PAVEMENT MORE THAN 2 LANES)**



**SKews > 20°  
(PAVEMENT WIDTH ≤ 30')**

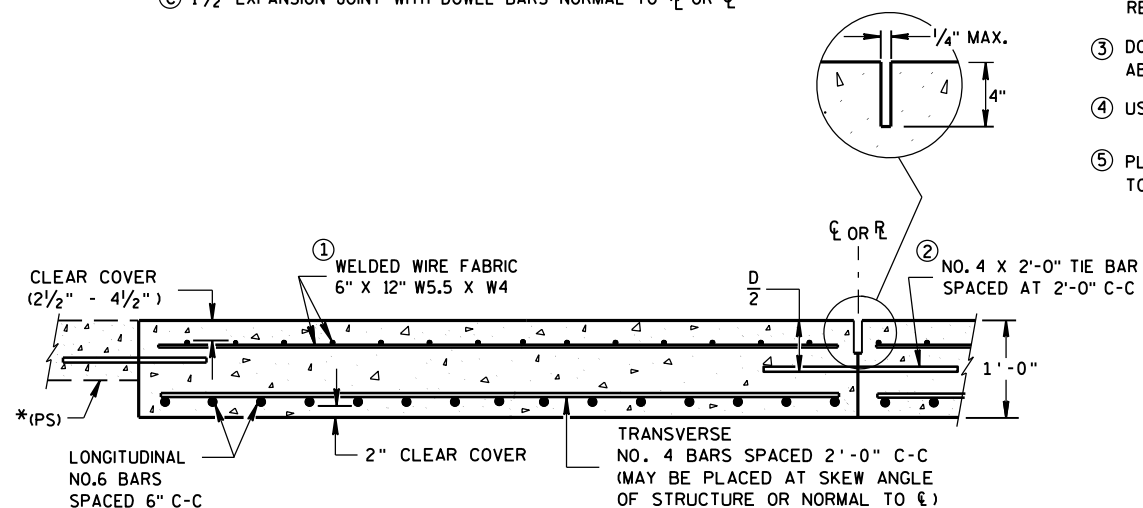


**SKews ≤ 20°  
(PAVEMENT WIDTH ≤ 30')  
APPROACH SLAB AND ADJACENT PAVEMENT**

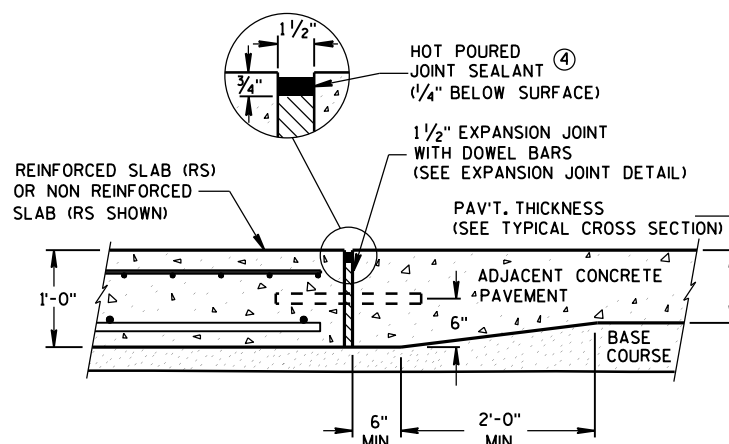
\* (RS) = REINFORCED CONCRETE SLAB  
\* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB  
(SEE DETAILS ELSEWHERE IN THE PLAN)  
\* (NRS) = NON-REINFORCED CONCRETE SLAB

\*\*\* STANDARD DOWEL BAR DIAMETER  
(SEE SDD 13C11, & SDD 13C13)

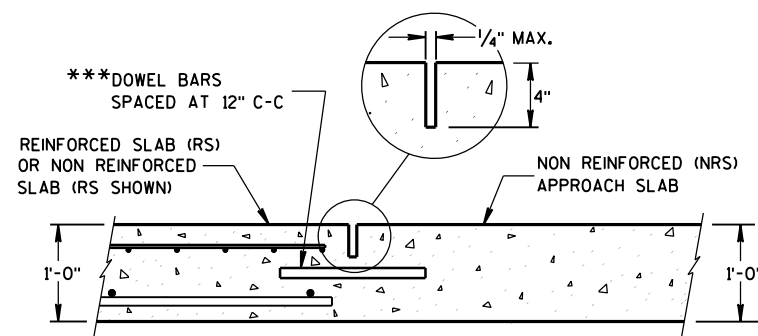
- (A) STANDARD CONTRACTION JOINT NORMAL TO  $\ell$  OR  $\ell_c$   
(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.  
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO  $\ell$  OR  $\ell_c$



**SECTION A-A  
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C  
TRANSITION DETAIL  
APPROACH SLAB TO ADJACENT PAVEMENT**



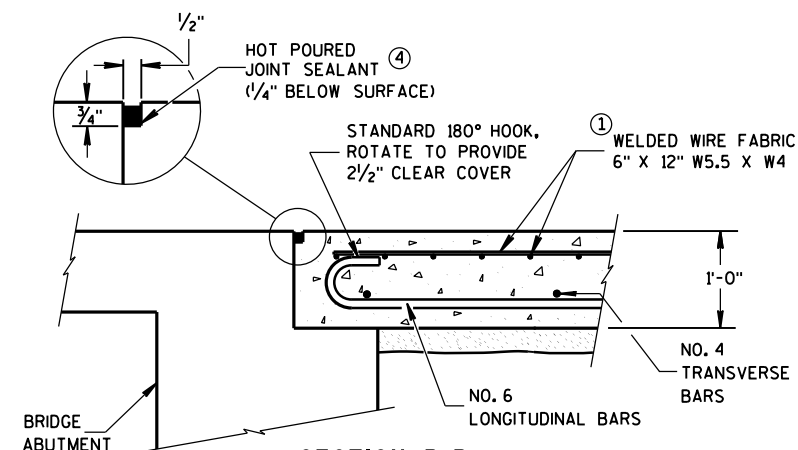
**SECTION D-D  
CONTRACTION JOINT**

## GENERAL NOTES

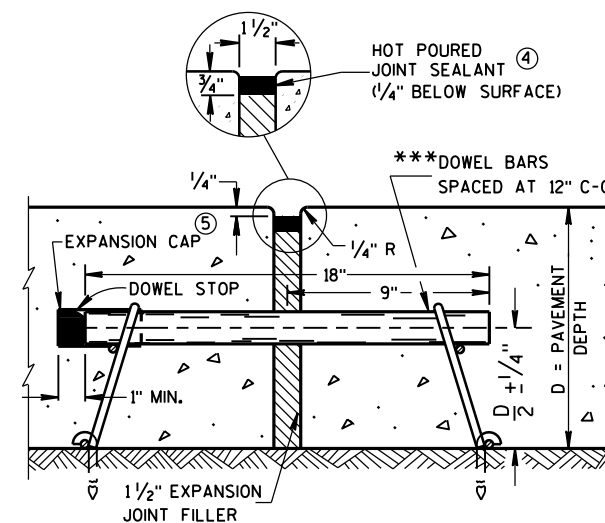
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B  
BEND DETAIL  
BOTTOM REINFORCEMENT**

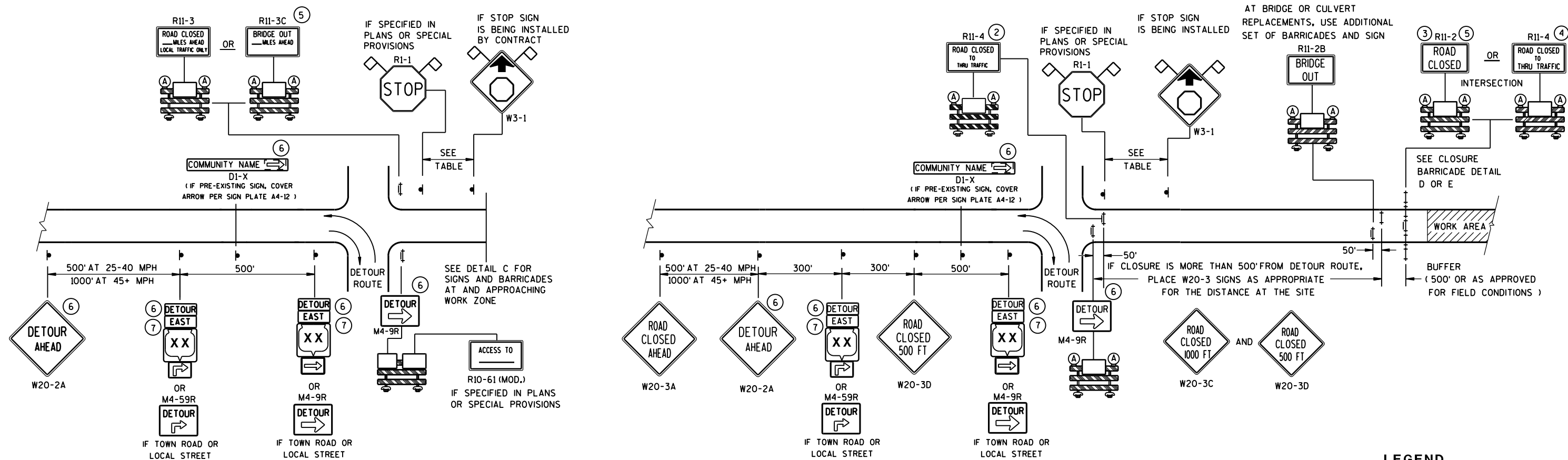


**EXPANSION JOINT DETAIL**

## CONCRETE PAVEMENT APPROACH SLAB

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

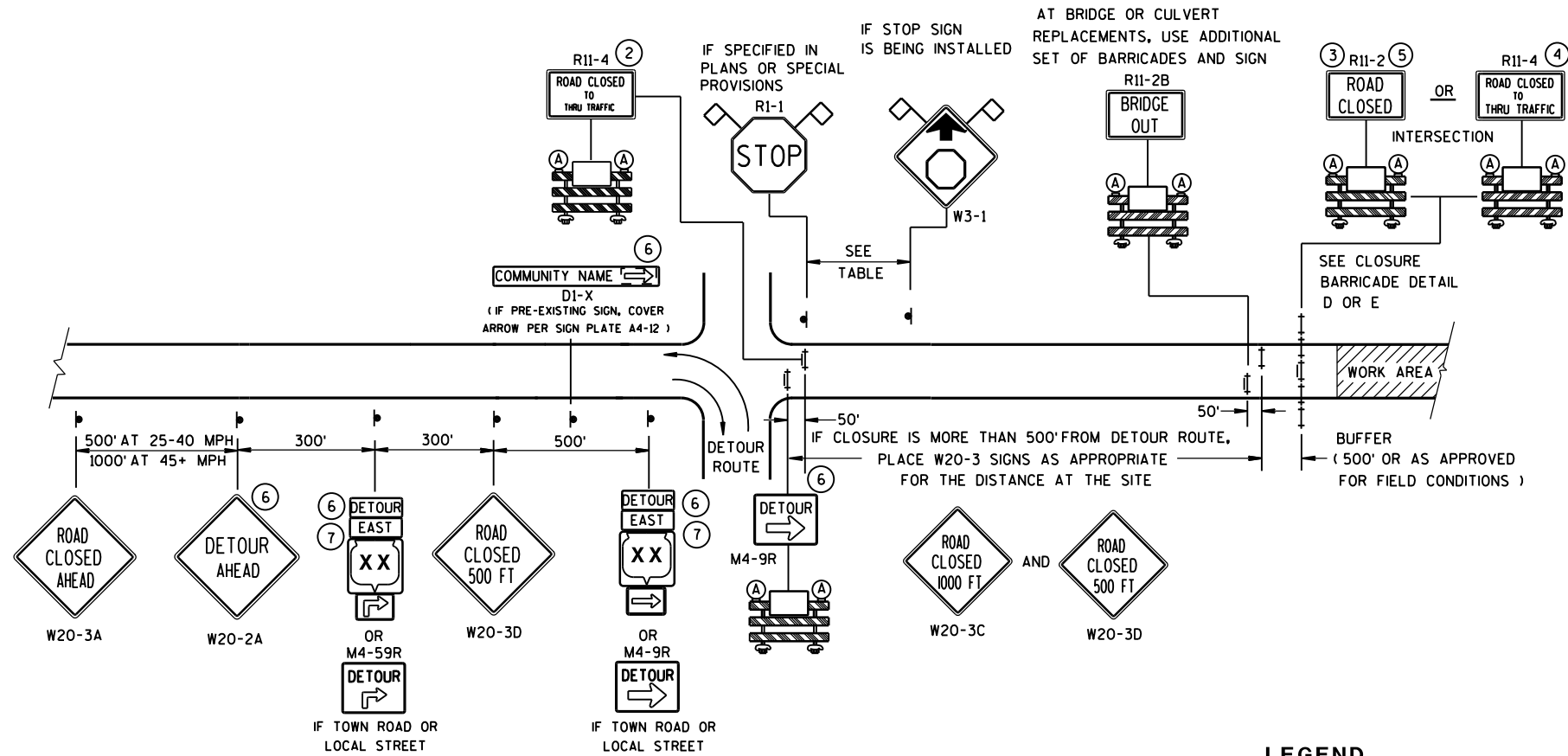
APPROVED  
June, 2015 /S/ Peter Kemp, P.E.  
DATE PAVEMENT SUPERVISOR  
FHWA



DETAIL A

**MAINLINE CLOSURE WITH POSTED DETOUR**

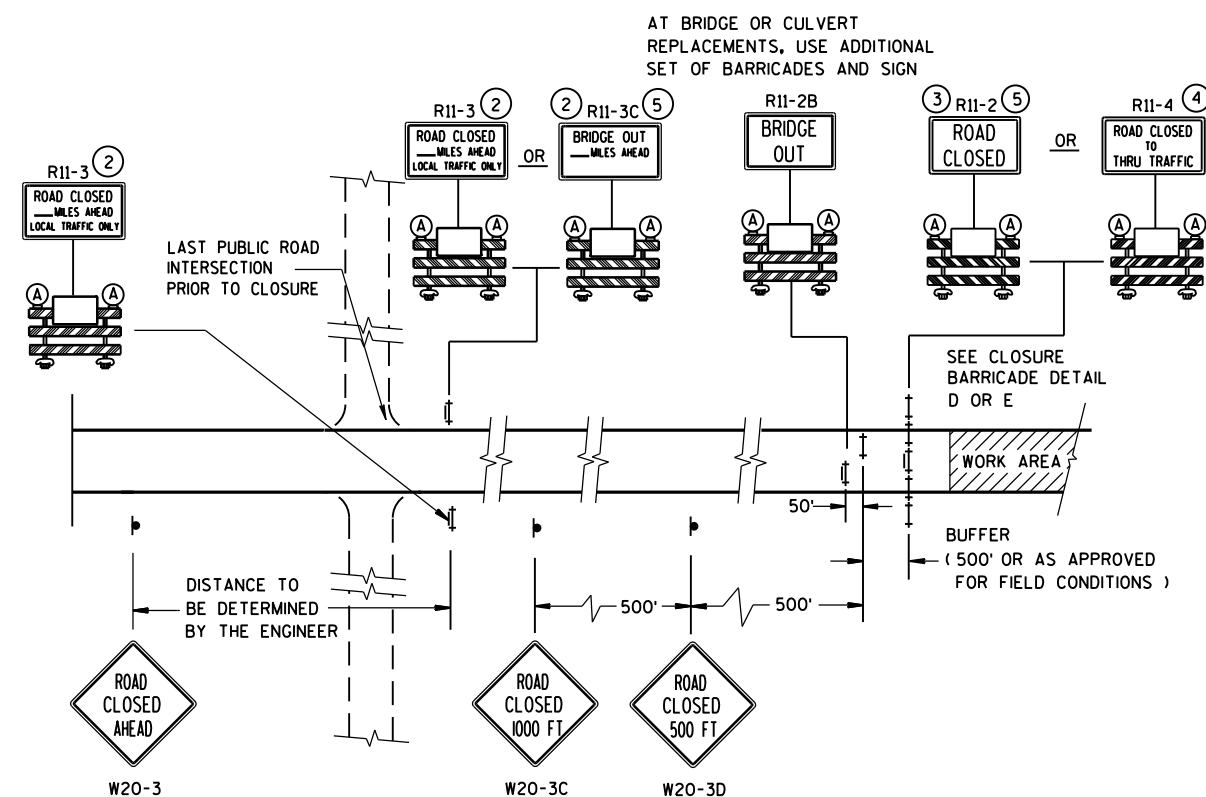
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE ( 1000 FEET IF URBAN )



DETAIL B

**MAINLINE CLOSURE WITH POSTED DETOUR**














WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE ( 1000 FEET IF URBAN )



**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- ### LEGEND

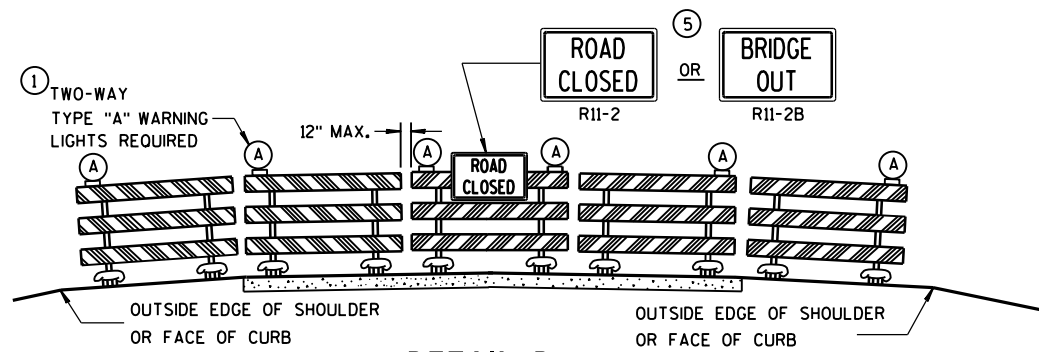
-  SIGN ON PERMANENT SUPPORT  
 TYPE III BARRICADE  
 TYPE III BARRICADE WITH ATTACHED SIGN  
 TYPE "A" WARNING LIGHT (FLASHING)  
 WORK AREA  
 M4-8  
 M3-X  
 M1-4  
 M1-5A  
 M1-6  
 M05-1  
 M06-1  
 FLAGS, 16" X 16" MIN., (ORANGE)

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

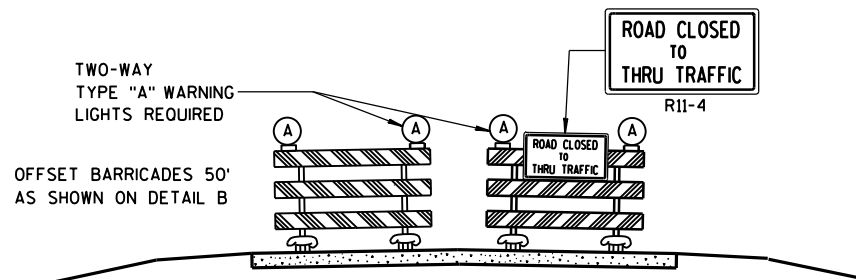
## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

Sept. 2015	/S/ Peter Amakobe Atepe
DATE	STATEWIDE WORK ZONE TRAFFIC
FHWA	SAFETY ENGINEER



DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW



DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

R1-1 SHALL BE 36" X 36".

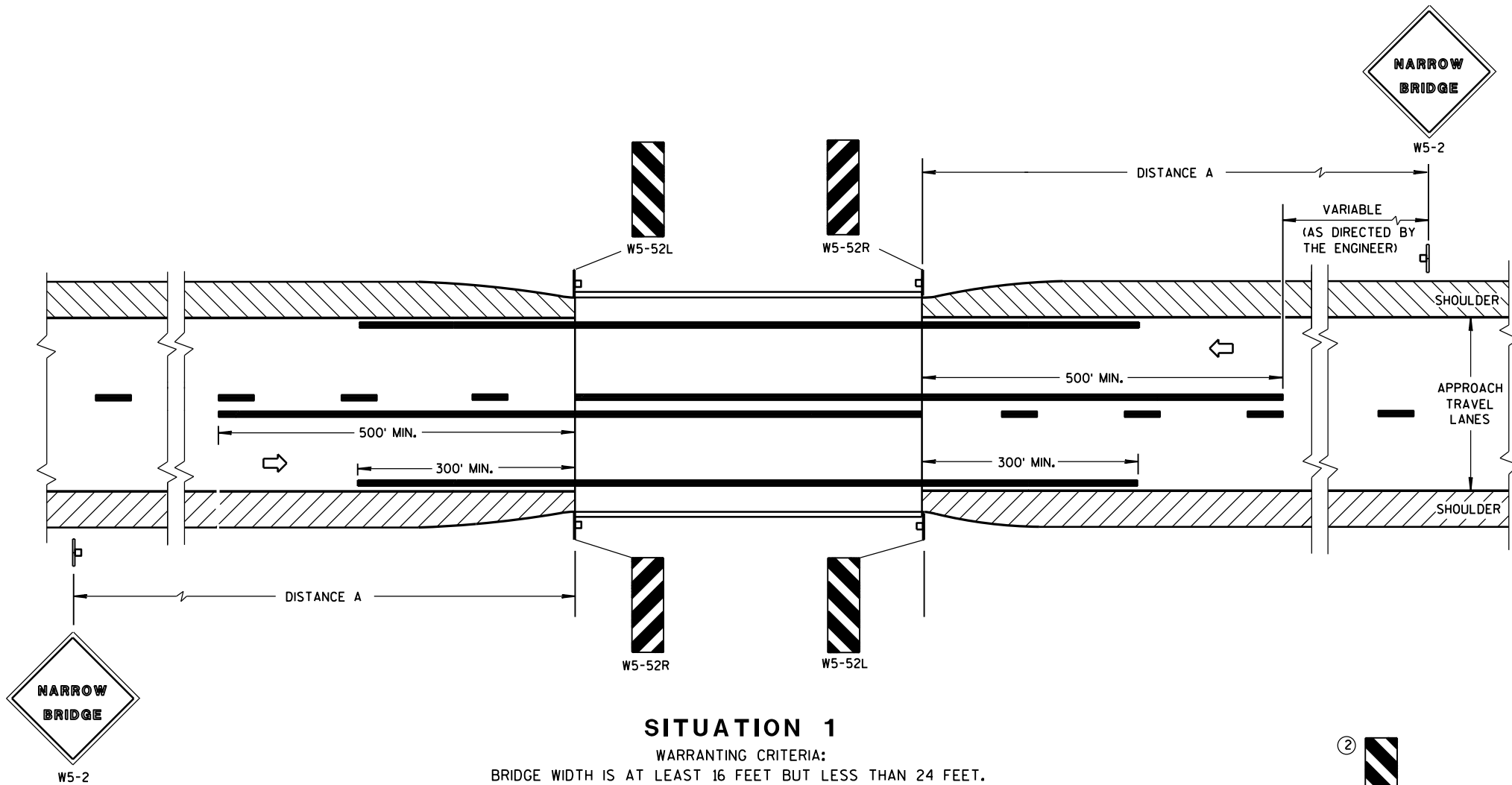
- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER





### SITUATION 1

WARRANTING CRITERIA:  
BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET.

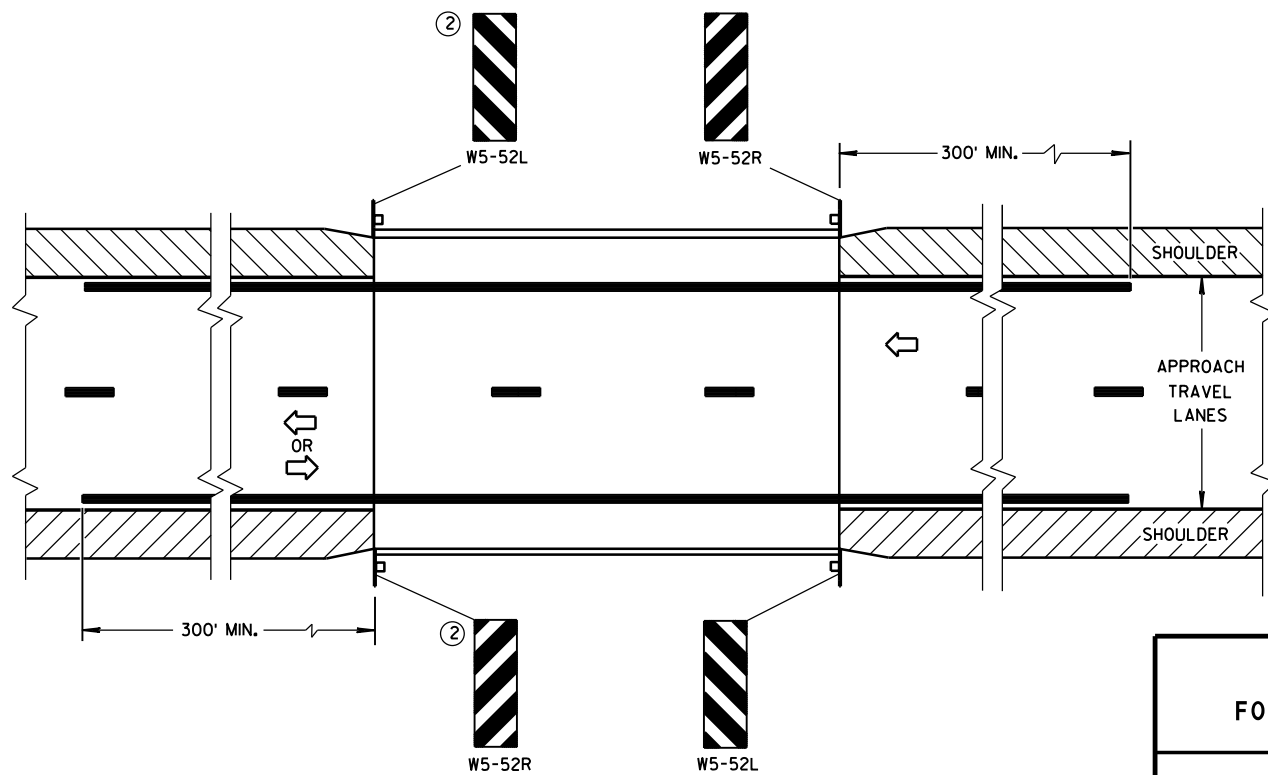
DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

### GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

- ① LOCATE W5-52 SIGN POST(S) BEHIND GUARDRAIL WHEN PRESENT.
- ② OMIT ON ONE-WAY TRAVELLED WAYS.
- ③ EDGE OF W5-52 SIGN SHALL BE PLACED IN LINE WITH FACE OF CURB OR PARAPET.



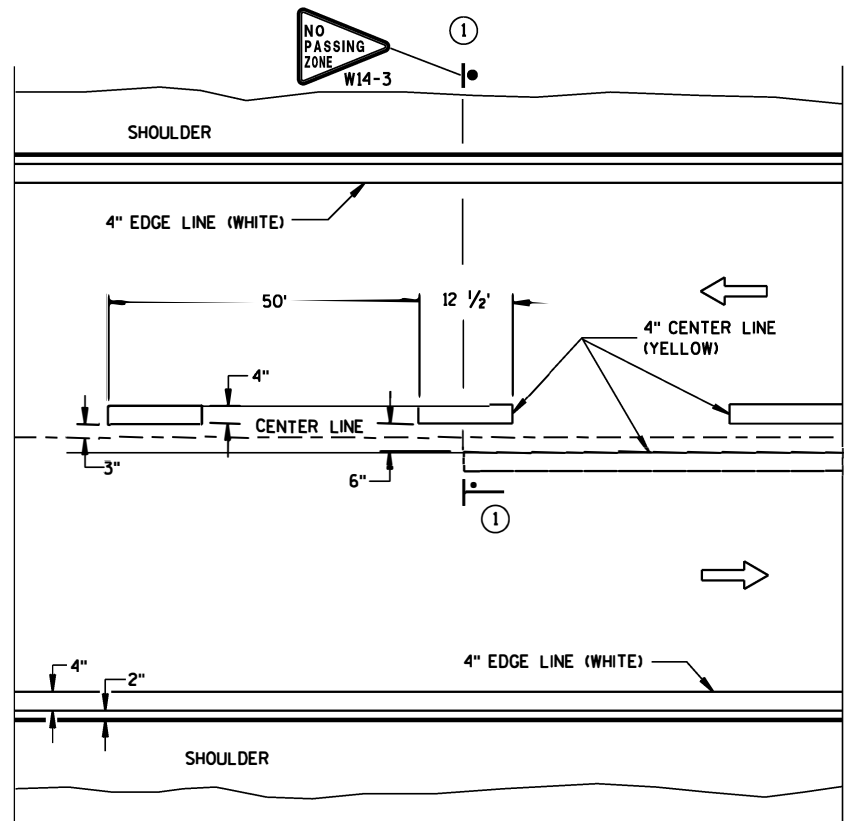
### SITUATION 2

WARRANTING CRITERIA:  
1. BRIDGE WIDTH IS AT LEAST 24 FEET AND  
2. BRIDGE SHOULDER WIDTH IS LESS THAN 6 FEET.

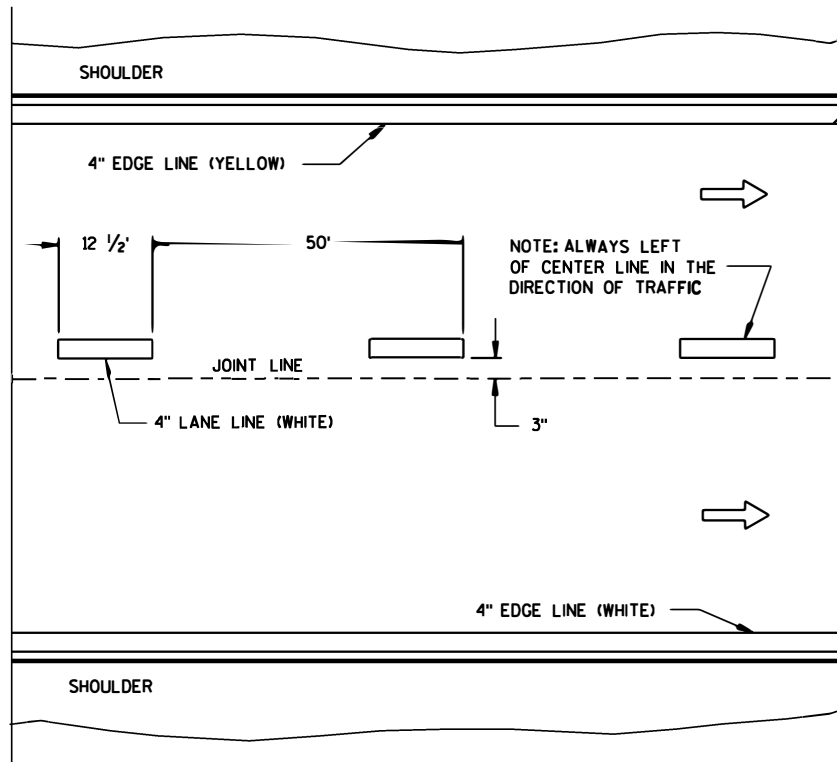
### SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
4-18-16 /S/ Matthew R. Rauch  
DATE STATE SIGNING AND MARKING ENGINEER  
FHWA

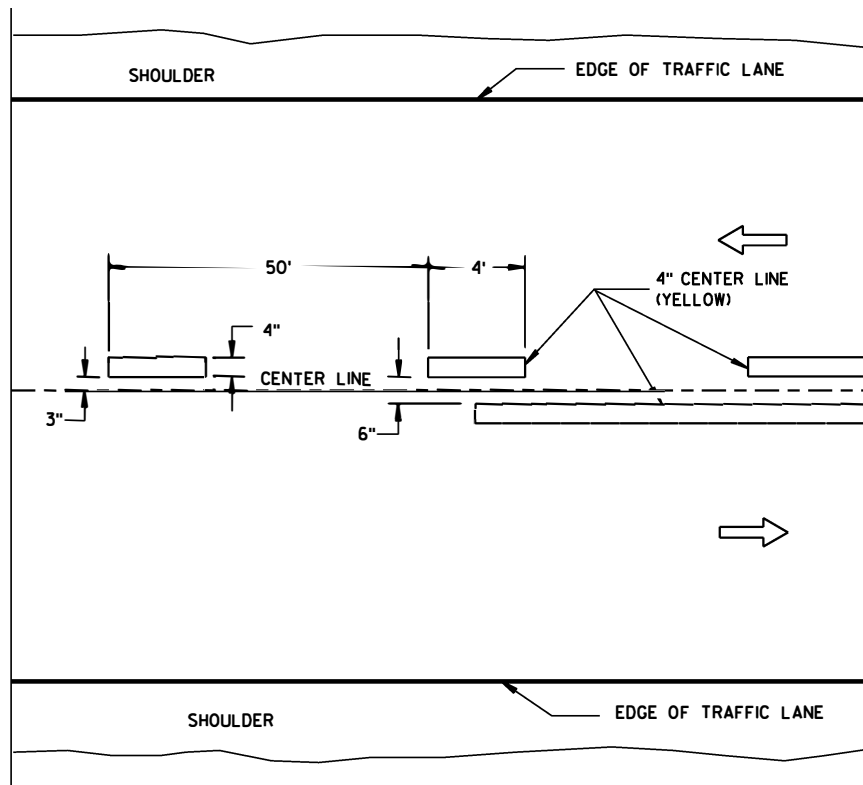


TWO WAY TRAFFIC

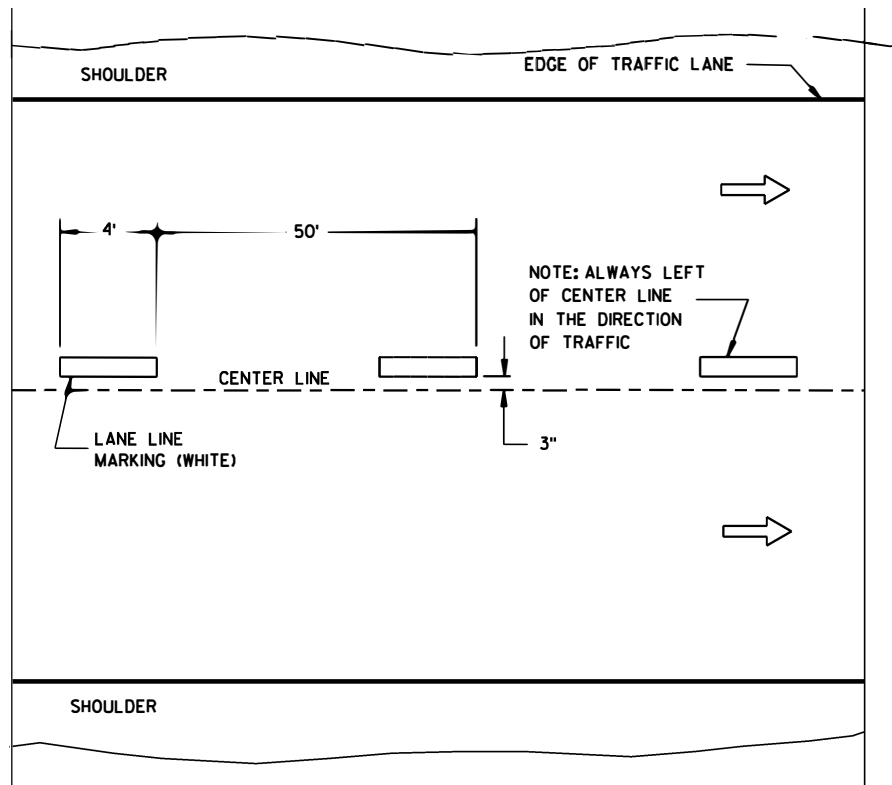


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

① NO PASSING ZONE W14-3 SIGN SHALL BE LOCATED WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

LEGEND

├── "T" MARKING

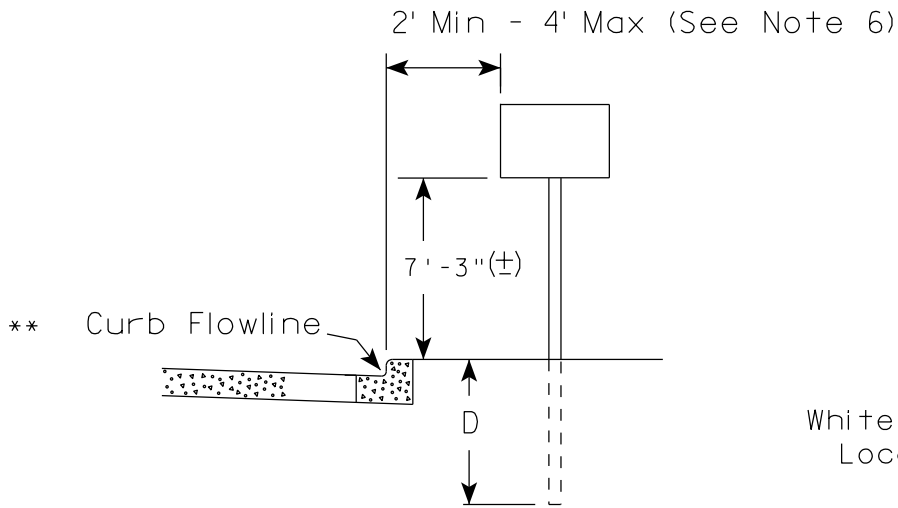
● POST MOUNTED SIGN

LONGITUDINAL MARKING  
(MAINLINE)

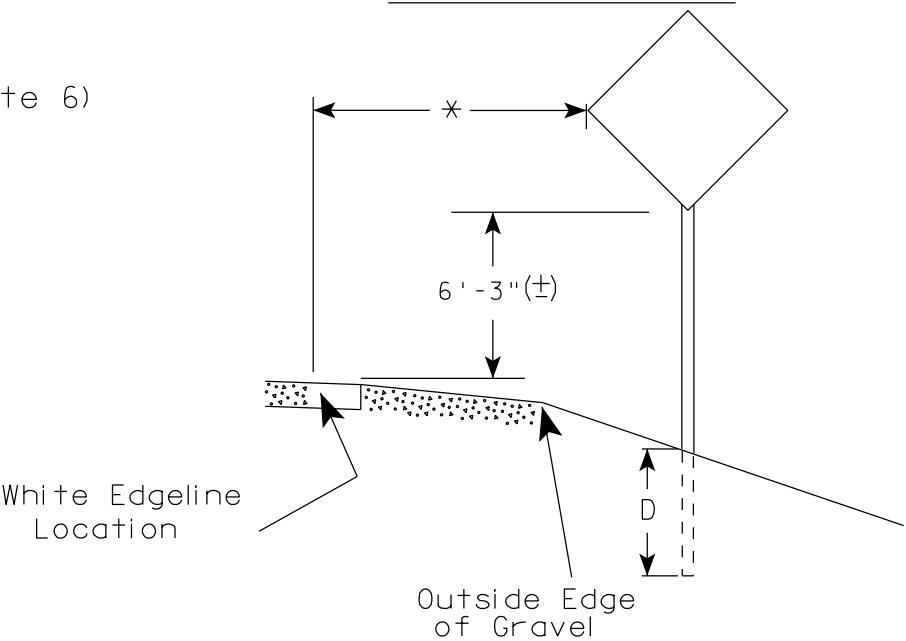
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
Sept., 2016 /S/ Matthew R. Rauch  
DATE STATE SIGNING AND MARKING ENGINEER  
F HWA

URBAN AREA

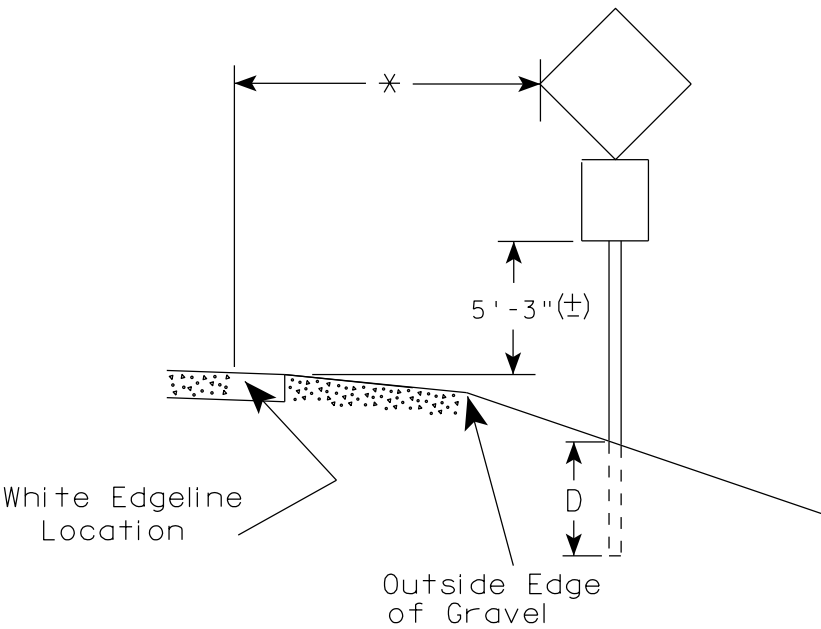
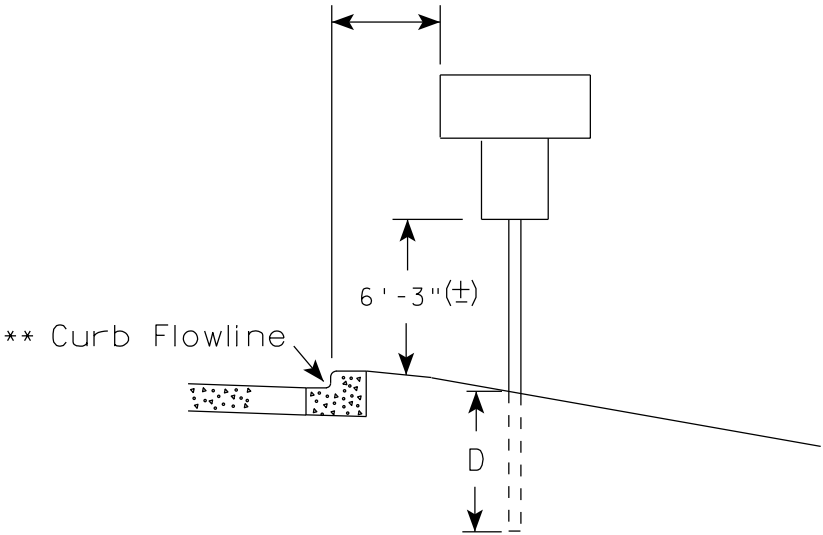


RURAL AREA (See Note 2)



- GENERAL NOTES
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
  2. If signs are mounted on barrier wall, see A4-10 sign plate.
  3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
  4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
  5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
  6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
  7. The (±) tolerance for mounting height is 3 inches.
  8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
  9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

2' Min - 4' Max (See Note 6)



POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

\* \* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

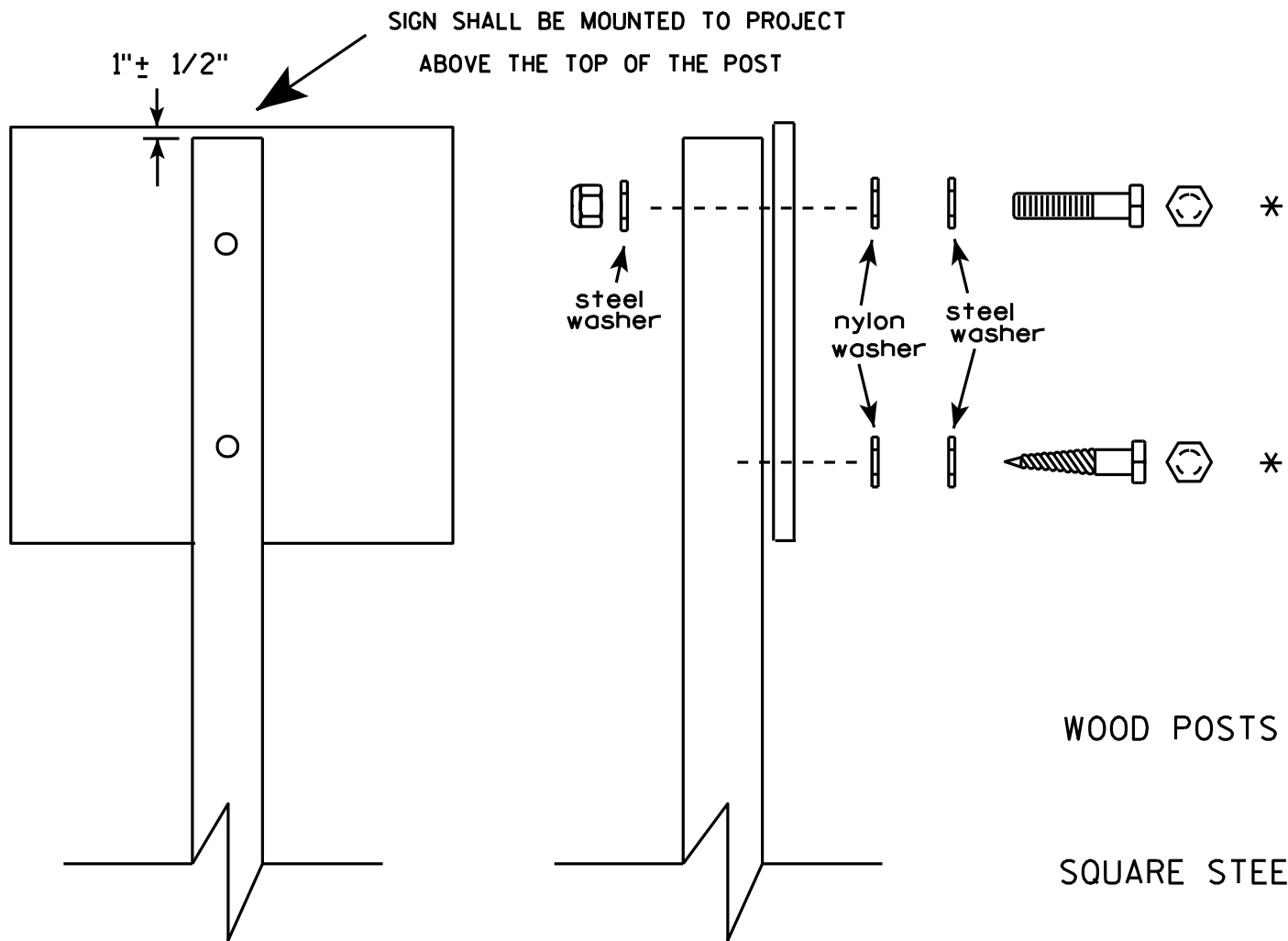
\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED  
*Matthew R. Rauch*  
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20

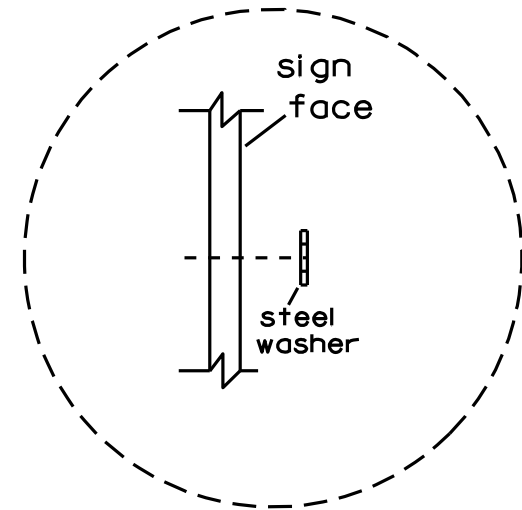


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

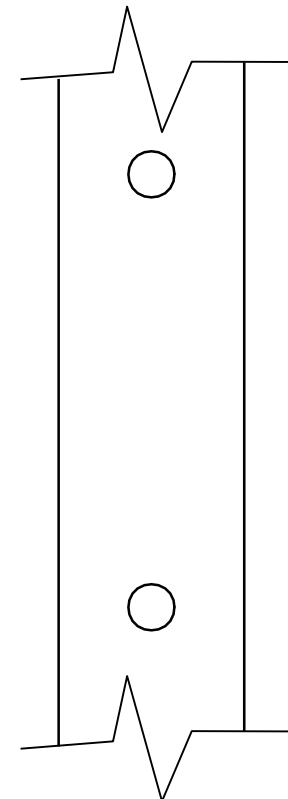
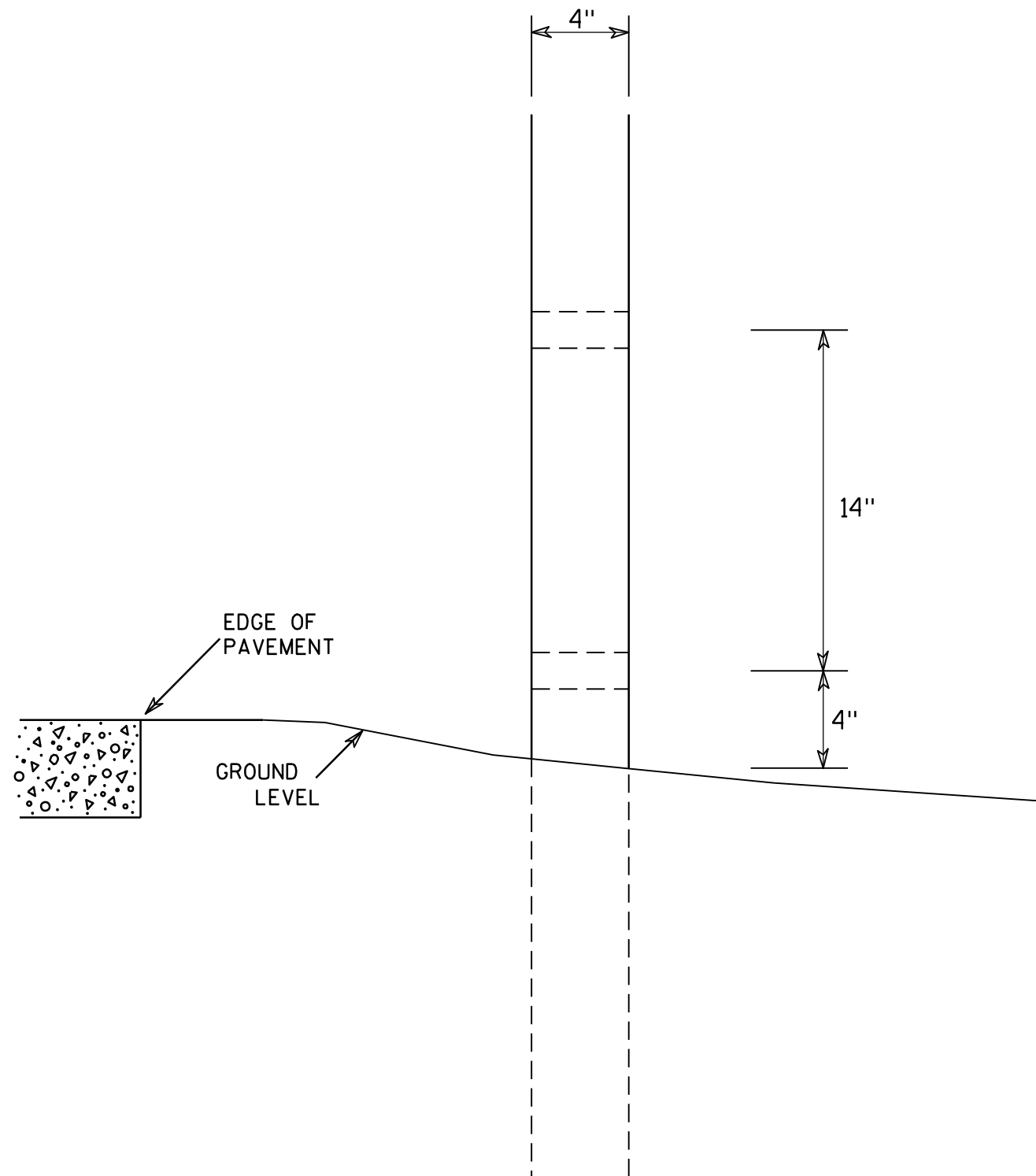
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
- MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
- 1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7



SIDE VIEW

# GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1 1/2" diameter holes drilled perpendicular to the roadway centerline.

## 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

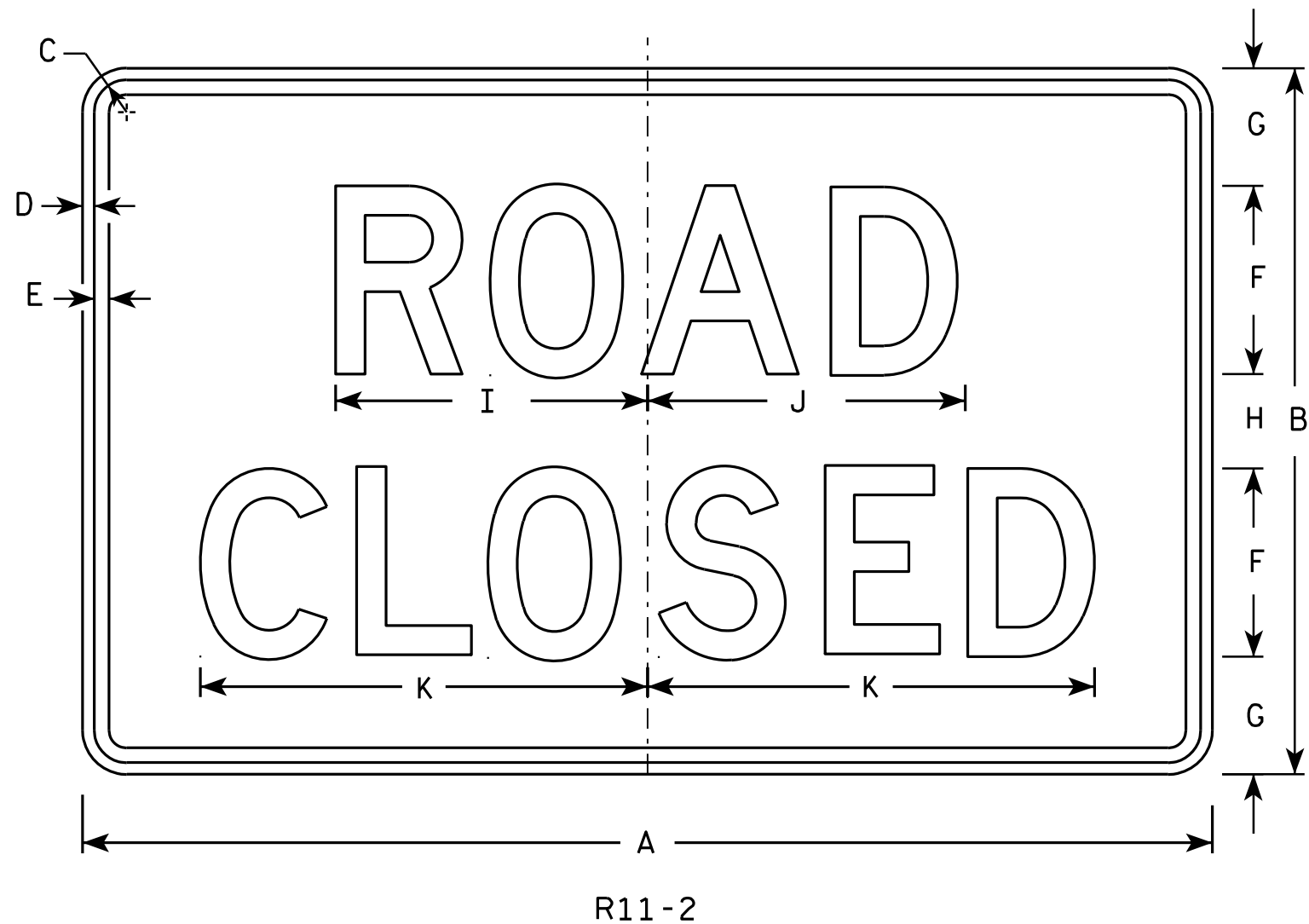
HWY:

COUNTY:

SHEET NO:

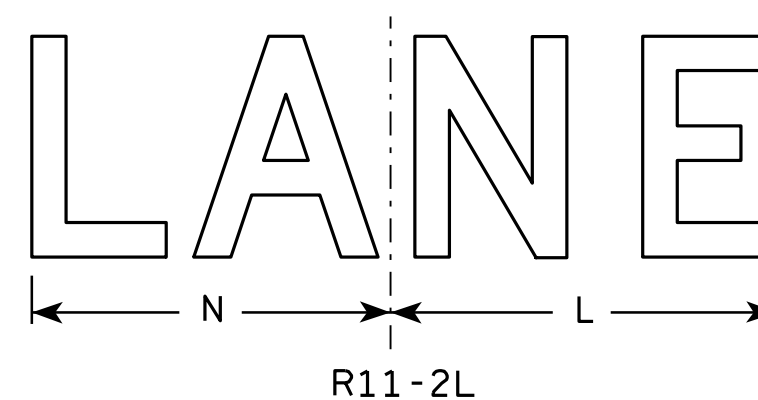
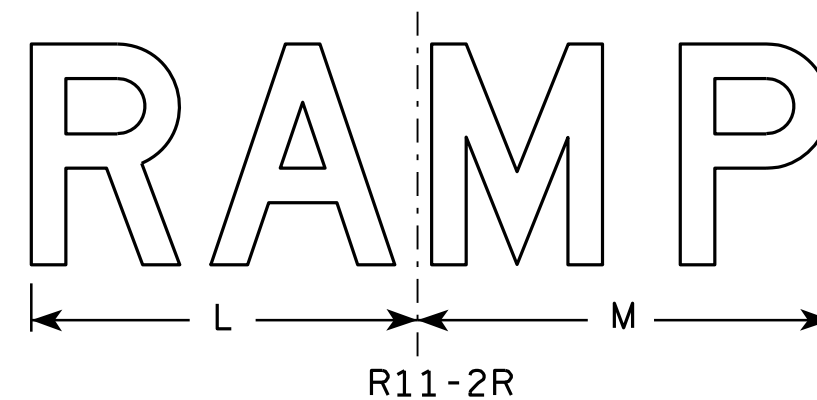
E





### NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Modify the message as required.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
2M	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
3	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
4	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
5	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0

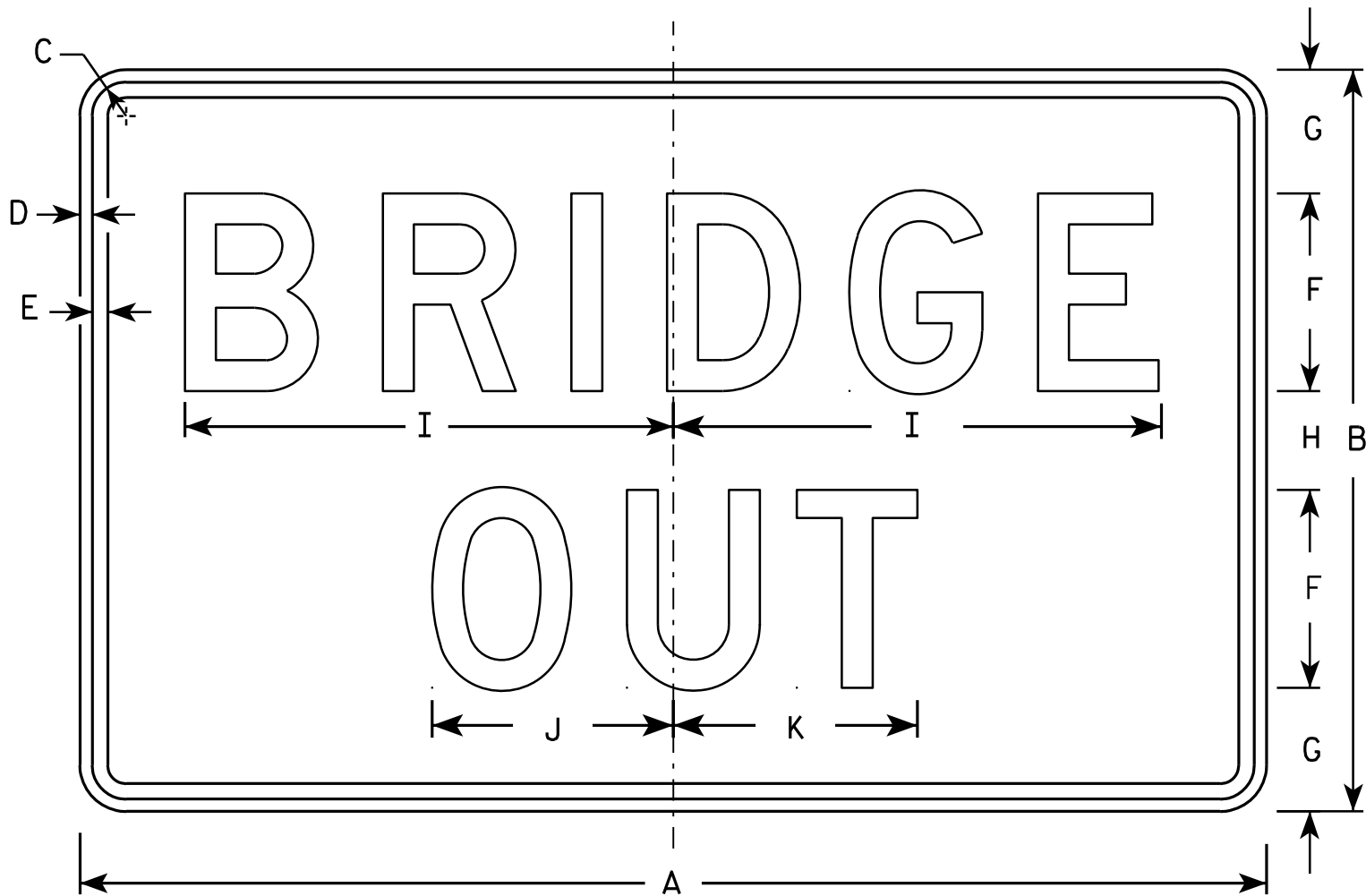
### STANDARD SIGN R11-2

WISCONSIN DEPT OF TRANSPORTATION  
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer  
DATE 4/1/11 PLATE NO. R11-2.10

PROJECT NO: HWY: COUNTY: SHEET NO: E

NOTES

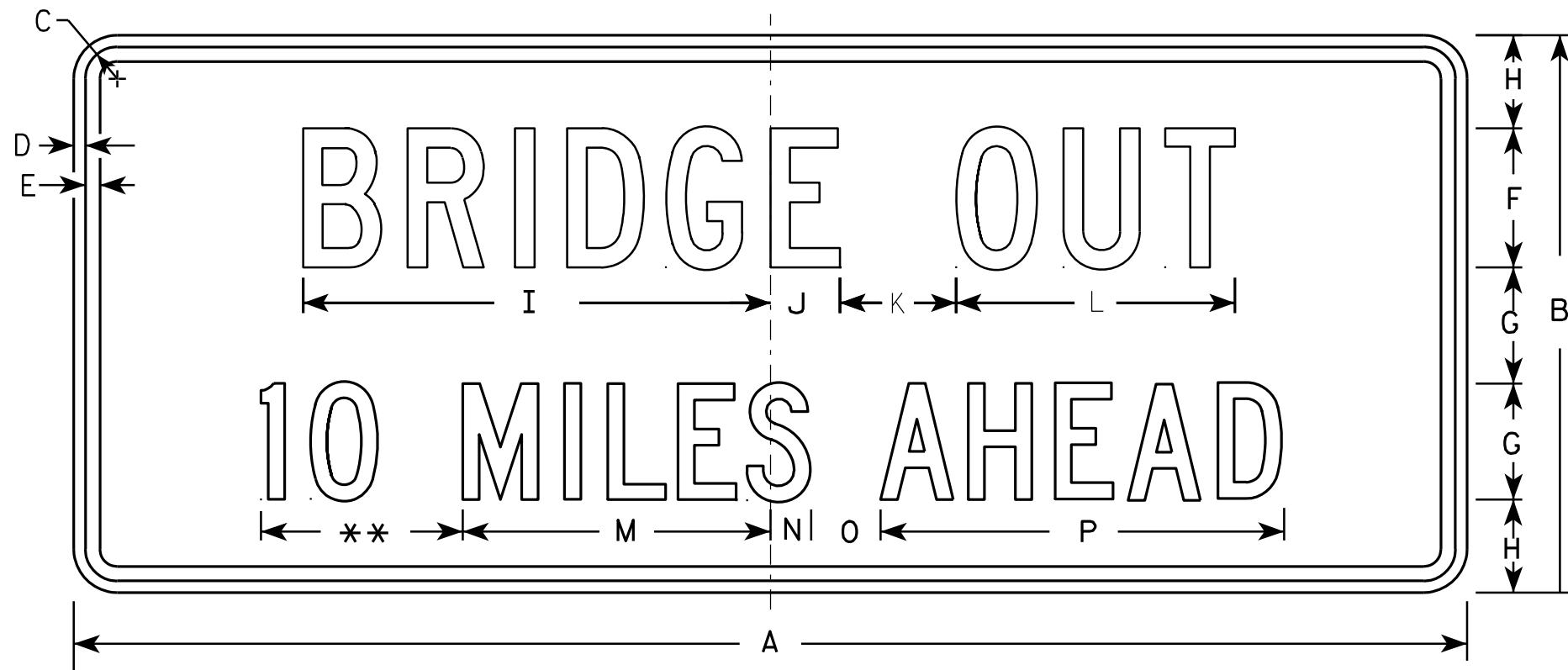
- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
  - Background - White
  - Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R11-2B

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
2M	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
3	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
4	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
5	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0

STANDARD SIGN	
R11-2B	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/11	PLATE NO. R11-2B.2



R11-3C

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

\*\* See Note 5

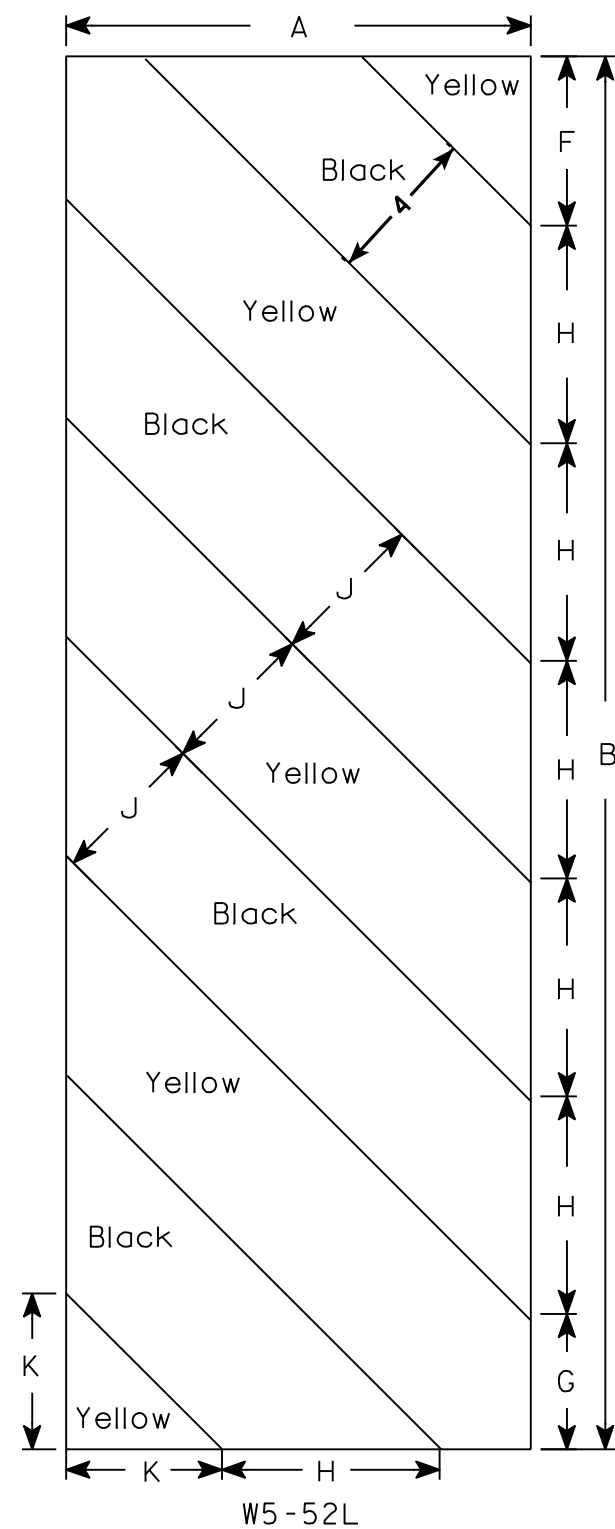
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	15	1 3/8	1/2	5/8	4	3	2 1/2	13 1/4	2 1/4	3	8	8	1 1/2	2	10 3/4											3.75
2S	60	24	1 3/8	1/2	5/8	6	5	4	20 1/8	3	5	12	13 1/4	1 3/4	3	17 3/8											10.0
2M	60	24	1 3/8	1/2	5/8	6	5	4	20 1/8	3	5	12	13 1/4	1 3/4	3	17 3/8											10.0
3																											
4																											
5																											

STANDARD SIGN  
R11-3C

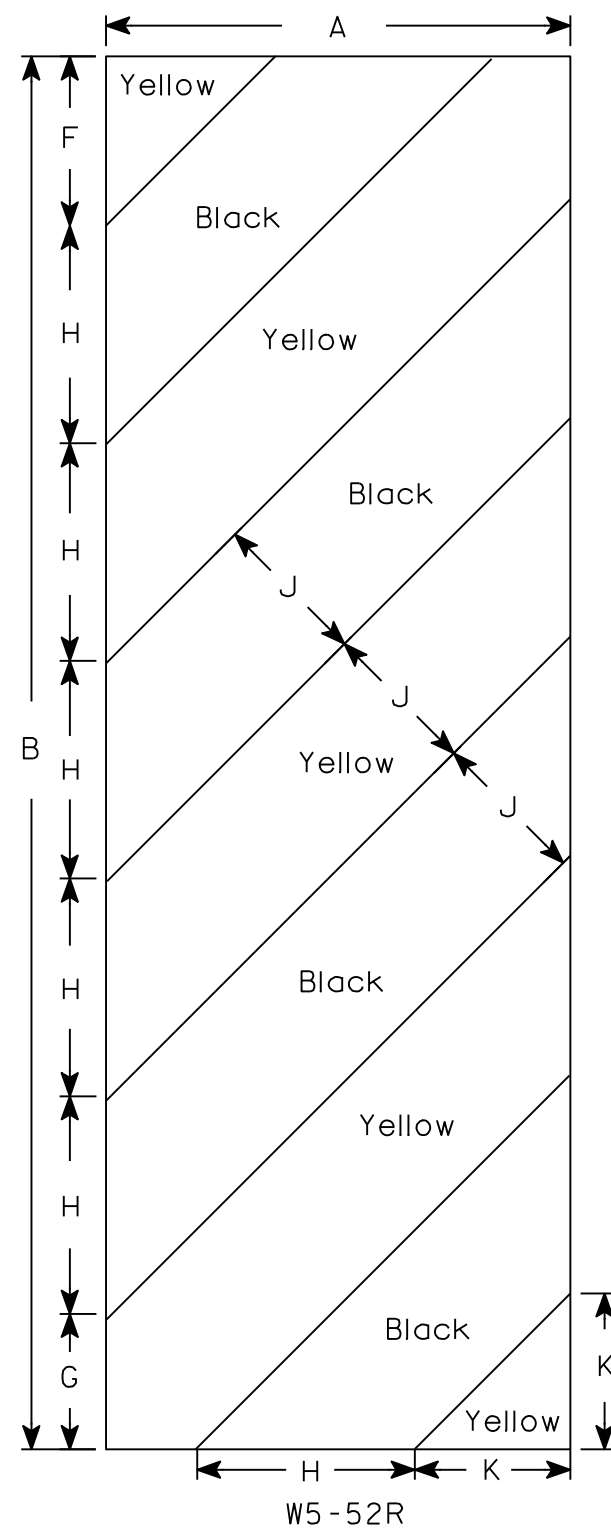
WISCONSIN DEPT OF TRANSPORTATION

APPROVED  
*Matthew R. Rauch*  
For State Traffic Engineer

DATE 4/1/11 PLATE NO. R11-3C.2



W5-52L



W5-52R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

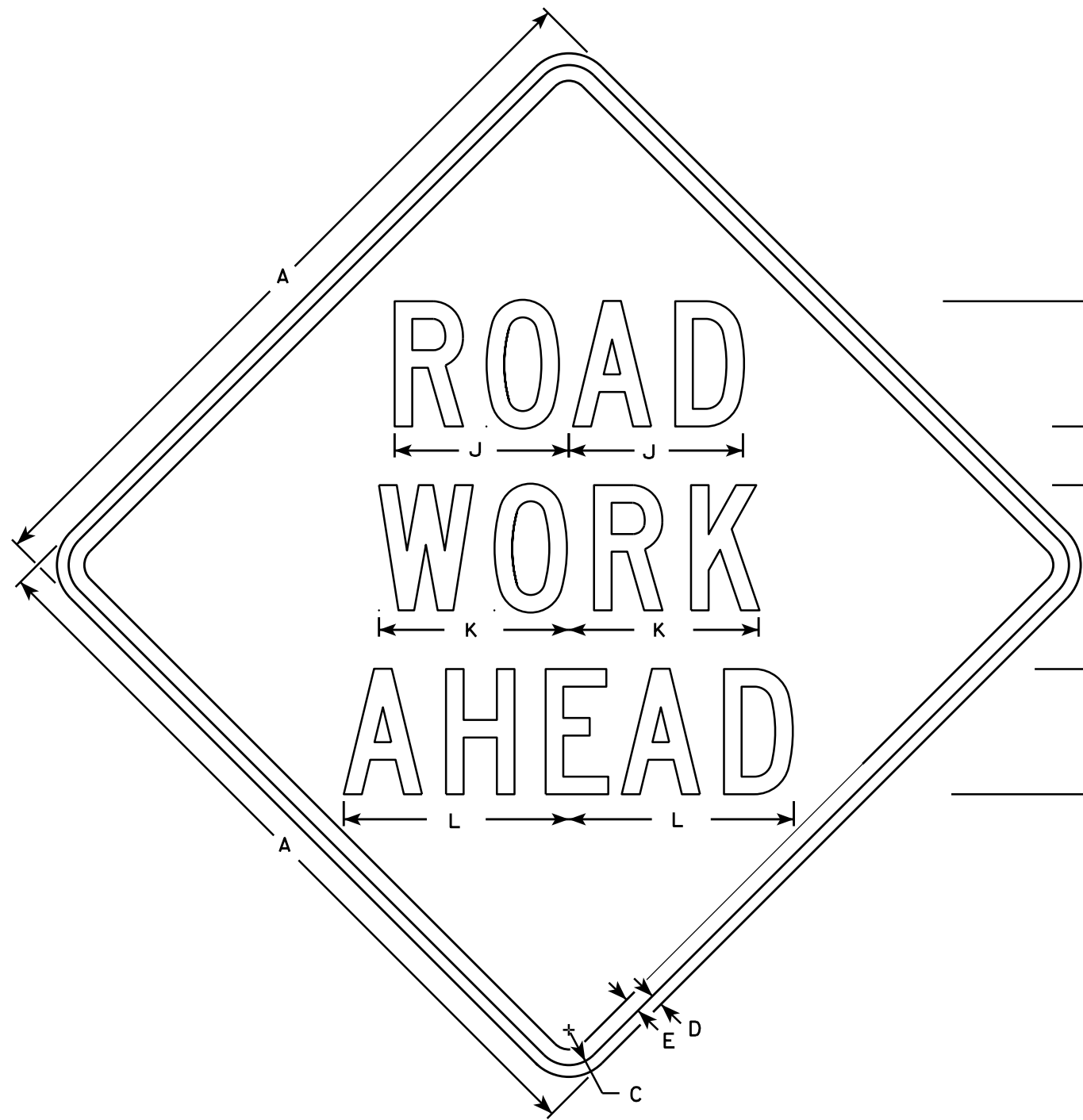
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

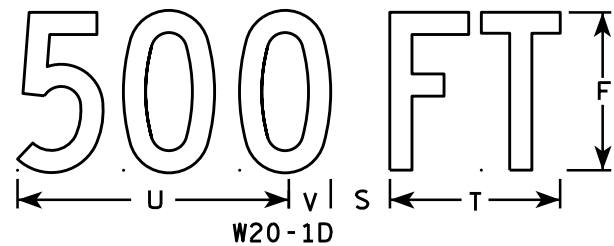
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

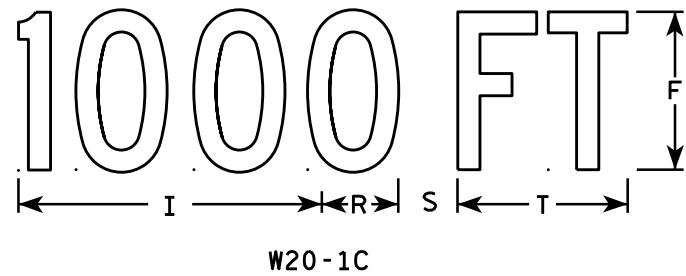
DATE 5/29/12 PLATE NO. W5-52.9



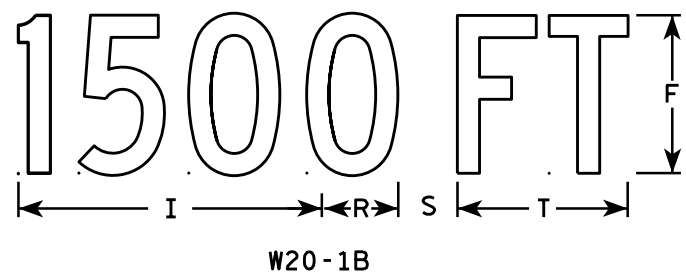
W20-1A



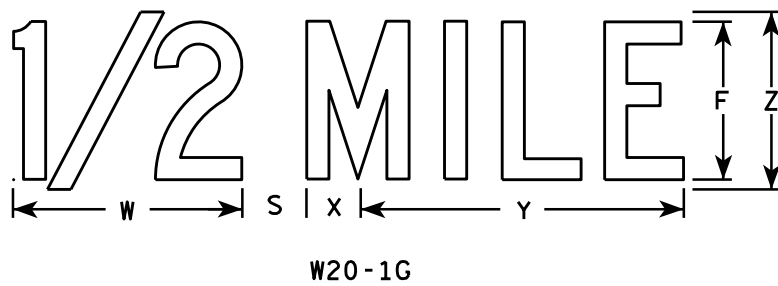
W20-1D



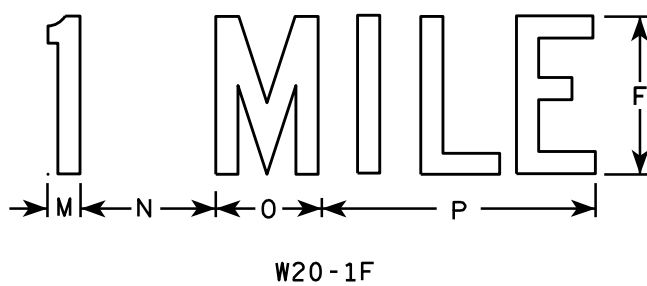
W20-1C



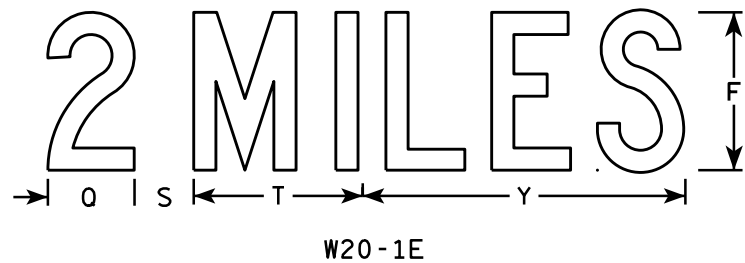
W20-1B



W20-1G



W20-1F



W20-1E

NOTES

1. Sign is Type II - Type F Reflective
2. Color:  
Background - Orange  
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 3/8	1/2	5/8	5	2 5/8	3 1/4	10 1/8	7	7 5/8	8 7/8	1 1/8	4 1/2	3 1/2	9		2 1/2	2 1/4	5 5/8	9	1 3/8	8	1 3/4	10 3/4	6	9.0
2S	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
2M	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
3	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
4	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
5	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0

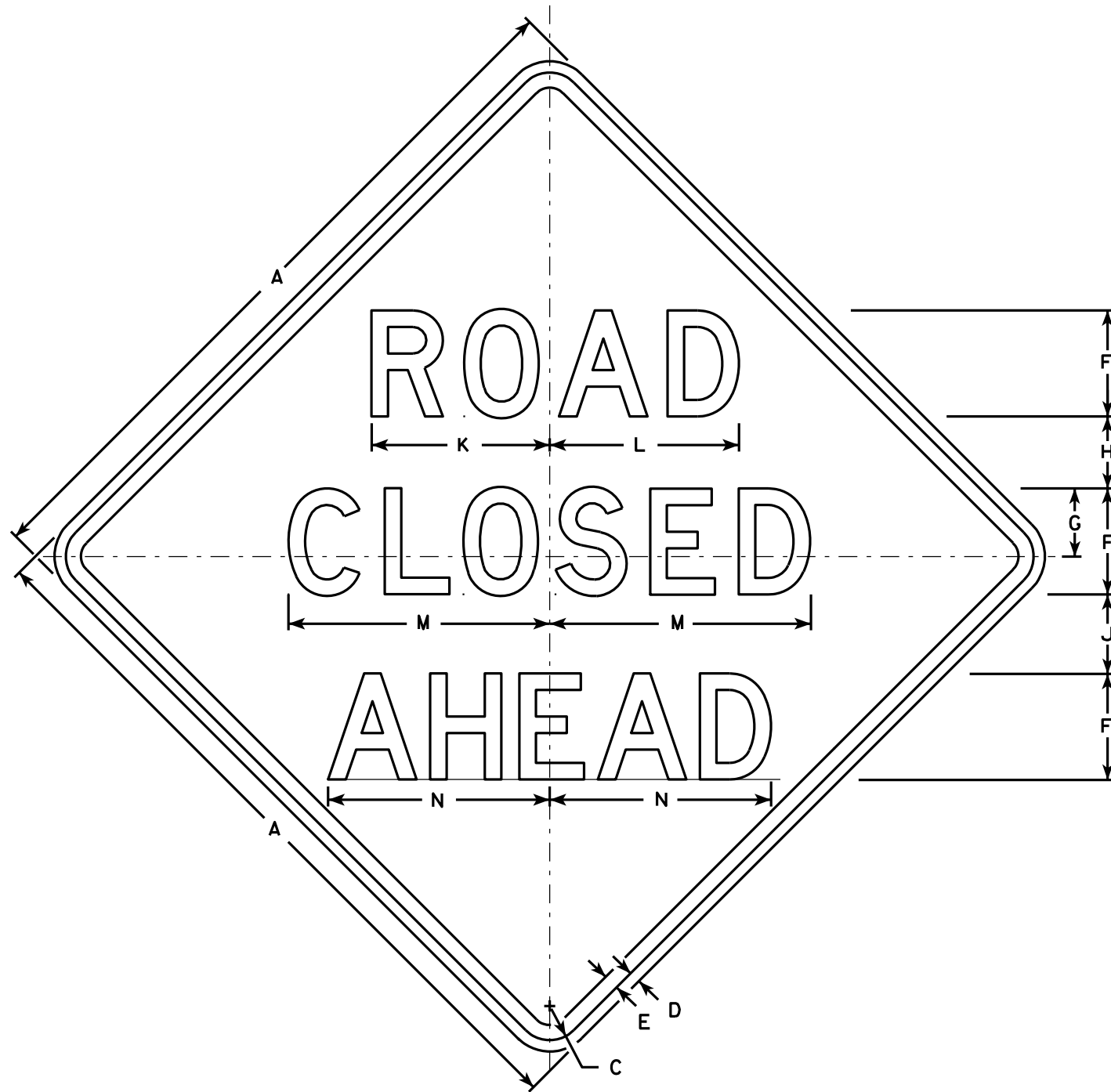
STANDARD SIGN  
W20-1A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED \_\_\_\_\_  
State Traffic Engineer

DATE 5/07/15 PLATE NO. W20-1.10





W20-3A

500 FT

W20-3D

1000 FT

W20-3C

1500 FT

W20-3B

1/2 MILE

W20-3G

1 MILE

W20-3F

**NOTES**

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Orange  
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.  
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN  
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-3.7

PROJECT NO:

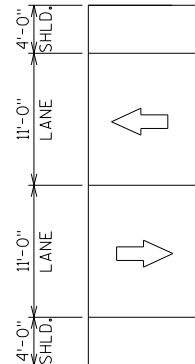
HWY:

COUNTY:

SHEET NO:

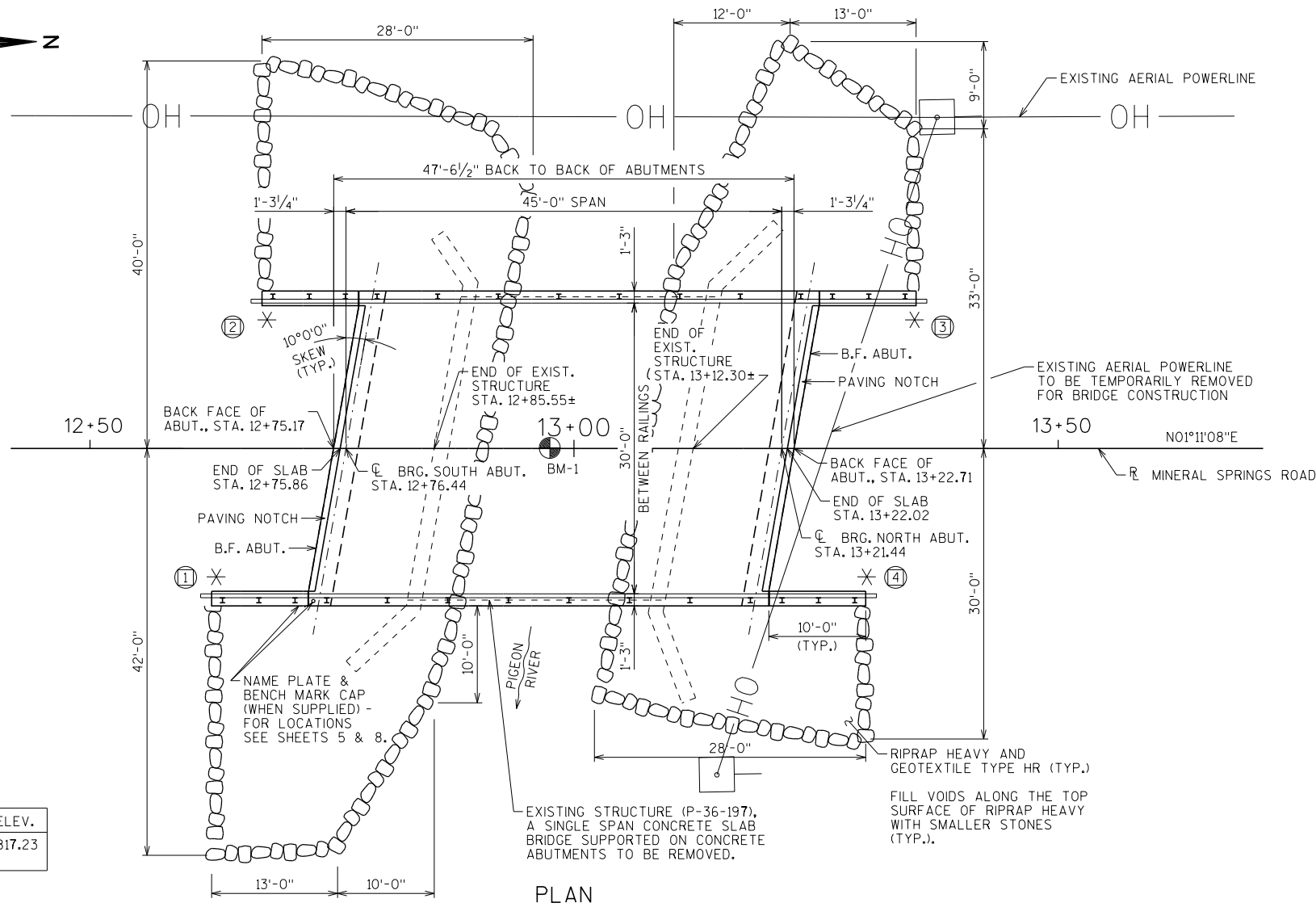
E

- \* PROVIDE FOR THRIE BEAM  
GUARD RAIL ATTACHMENT
- INDICATES WING NUMBER
- BENCHMARK

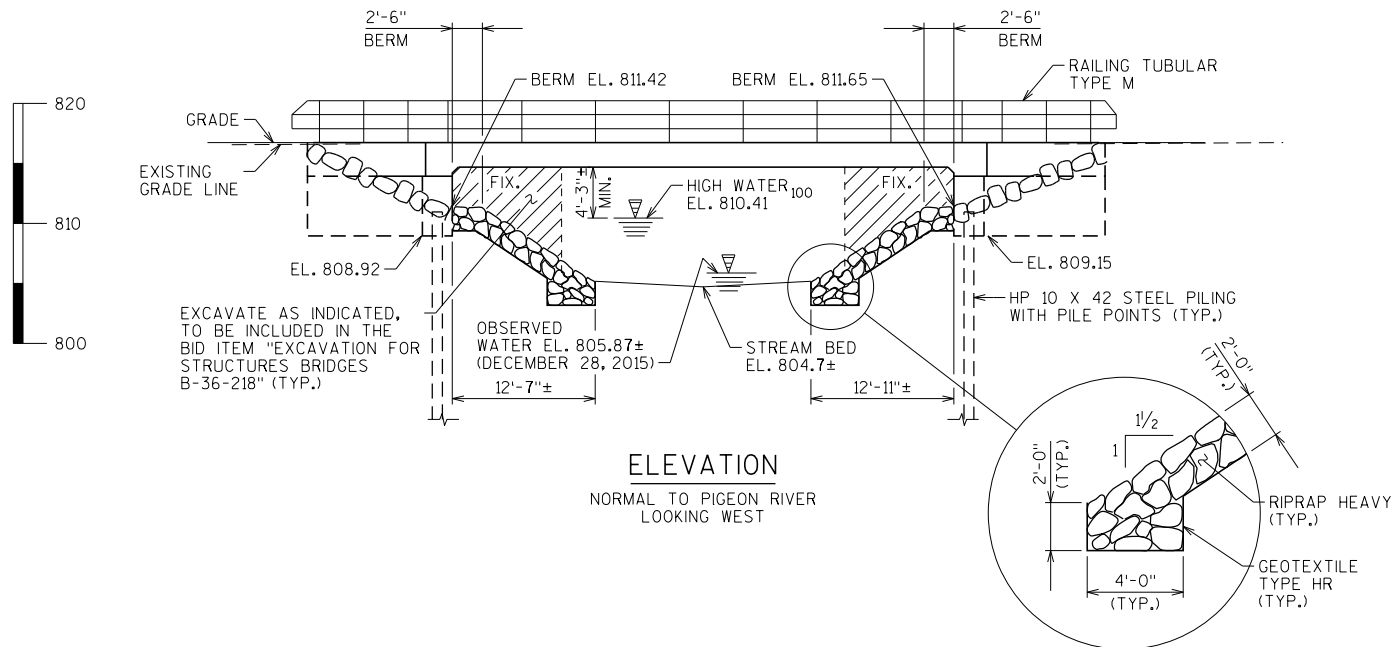


#### BENCHMARK

NO.	STA./OFFSET	DESCRIPTION	ELEV.
BM-1	12+97.49, 0.06' LT.	PK NAIL CENTER SECTION	817.23



PLAN  
SINGLE SPAN - FLAT SLAB



#### ELEVATION

NORMAL TO PIGEON RIVER  
LOOKING WEST

#### DESIGN DATA

LIVE LOAD:  
DESIGN LOADING = HL-93  
INVENTORY RATING FACTOR = 1.28  
OPERATING RATING FACTOR = 1.66  
WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV) RATING = 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20  
POUNDS PER SQUARE FOOT.

#### MATERIAL PROPERTIES:

CONCRETE MASONRY, SLAB.....f'c = 4,000 P.S.I.  
CONCRETE MASONRY, ALL OTHER.....f'c = 3,500 P.S.I.

HIGH STRENGTH BAR STEEL REINFORCEMENT GRADE 60.....fy = 60,000 P.S.I.

#### FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 STEEL PILING FITTED WITH  
PILE POINTS DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 165 TONS\*\*  
PER PILE AS DETERMINED BY THE MODIFIED GATES FORMULA.  
ESTIMATED 65'-0" LONG (S. ABUT.)  
ESTIMATED 65'-0" LONG (N. ABUT.)

\*\* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR  
DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A  
RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE  
DRIVEN PILE CAPACITY.

#### HYDRAULIC DATA

##### 100 YEAR FREQUENCY

Q<sub>100</sub> = 800 C.F.S.  
VEL. = 9.83 F.P.S.  
HW<sub>100</sub> = EL. 810.41  
WATERWAY AREA = 81 SQ. FT. (FLOW AREA)  
DRAINAGE AREA = 12.5 SQ. MI.  
ROADWAY OVERTOPPING = NA  
SCOUR CRITICAL CODE = 8

##### 2 YEAR FREQUENCY

Q<sub>2</sub> = 200 C.F.S.  
HW<sub>2</sub> = EL. 807.67

#### TRAFFIC VOLUME

##### MINERAL SPRINGS ROAD

A.D.T. = 80 (2037)  
R.D.S. = 55 M.P.H.

#### LIST OF DRAWINGS

- GENERAL PLAN & ELEVATION
- CROSS SECTION, QUANTITIES & NOTES
- SUBSURFACE EXPLORATION
- SOUTH ABUTMENT
- SOUTH ABUTMENT DETAILS
- NORTH ABUTMENT
- NORTH ABUTMENT DETAILS
- SUPERSTRUCTURE
- SUPERSTRUCTURE DETAILS
- TUBULAR STEEL RAILING TYPE M



*V. Patel*

DATE: 01/12/2017

#### STRUCTURE DESIGN CONTACTS

BRIDGE OFFICE:  
WILLIAM DREHER, P.E.  
(608) 266-8489

CONSULTANT:  
VINOD PATEL, P.E.  
(312) 616-7395

NO.	DATE	REVISION	BY
<b>exp. U.S. Services Inc.</b> <b>Milwaukee, WI</b> BUILDINGS • EARTH & ENVIRONMENT • ENERGY INDUSTRIAL • INFRASTRUCTURE • SUSTAINABILITY			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED <i>William C. Dreher</i> <sup>SPR</sup>		02/23/17	DATE
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE B-36-218			
MINERAL SPRINGS ROAD OVER PIGEON RIVER			
COUNTY	MANITOWOC	TOWN/CITY/VILLAGE	MEEME
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	YC	DESIGN CK'D.	VCP
DRAWN BY	JUG	PLANS CK'D.	VCP
GENERAL PLAN & ELEVATION			SHEET 1 OF 10

## GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

RECORD PLANS FOR EXISTING STRUCTURE (P-36-197) ARE NOT AVAILABLE. THE EXISTING STRUCTURE SHOWN IS BASED ON THE TOPOGRAPHIC SURVEY DATA.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BEVEL EXPOSED EDGES OF CONCRETE  $\frac{3}{4}$ " UNLESS OTHERWISE NOTED.

THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES.

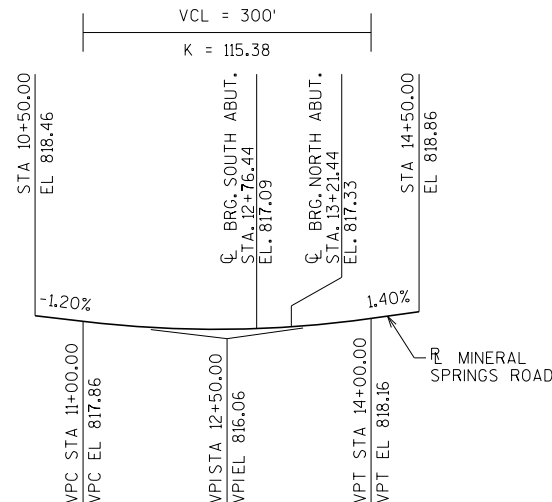
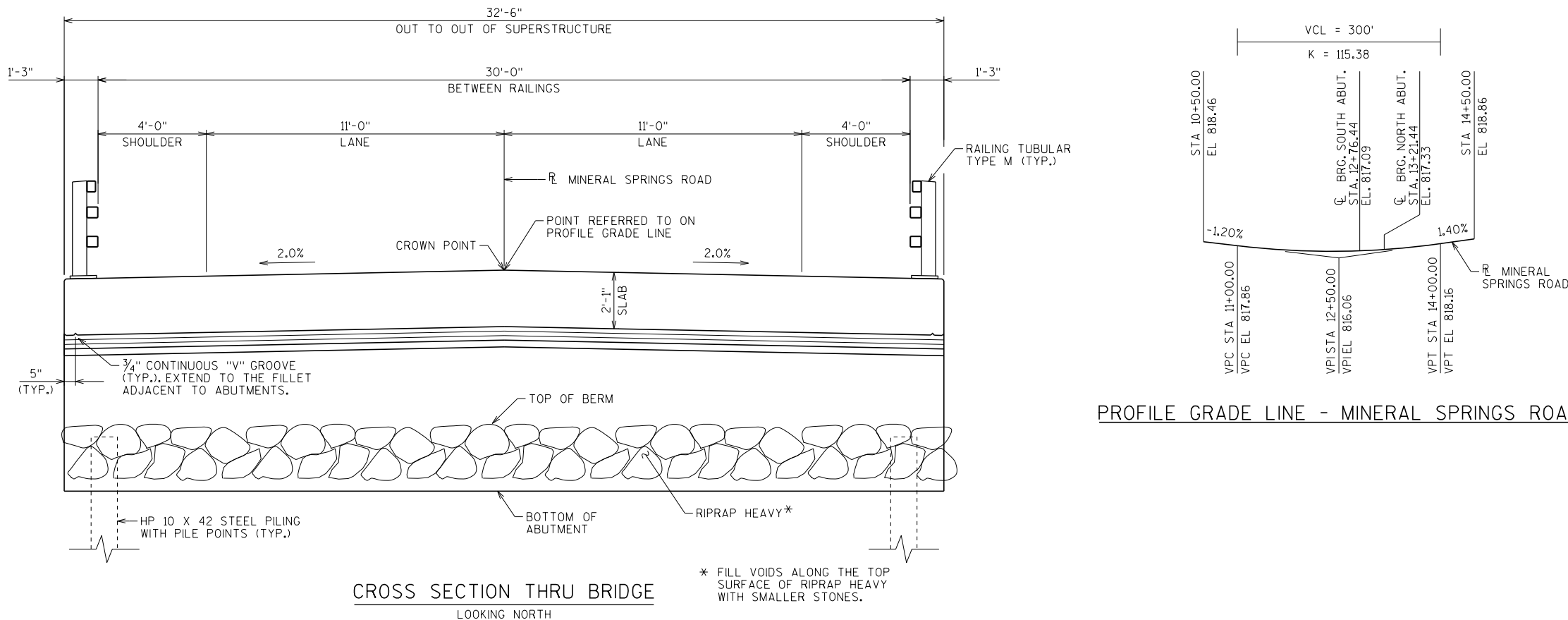
AT THE BACKFACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE, UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

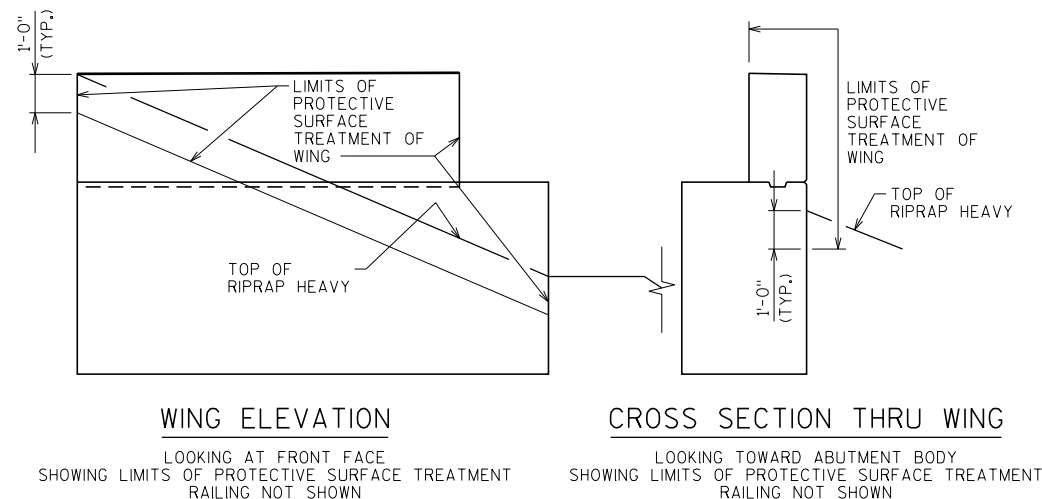
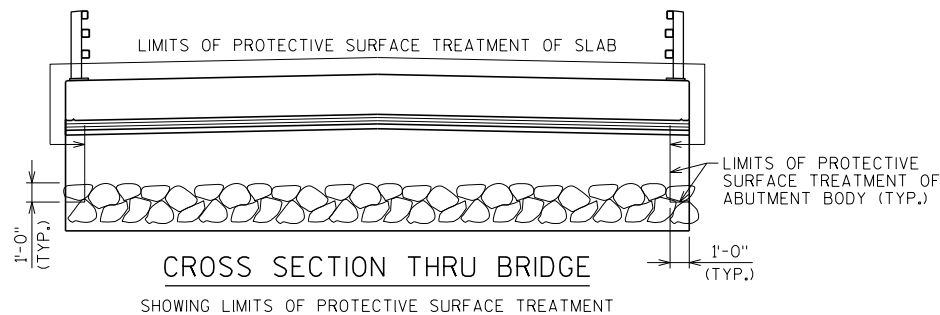
THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE TYPE HR TO THE EXTENT SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS.

THE TOWN HAS REQUESTED THAT THE VOIDS ALONG THE TOP SURFACE OF THE RIPRAP HEAVY BE FILLED WITH SMALLER STONES.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP FACES AND DOWN TO 1'-0" BELOW EXPOSED FACES OF WINGS, THE TOP AND EDGES OF SLAB, AND TO THE OUTSIDE 1'-0" OF THE UNDERSIDE OF SLAB.

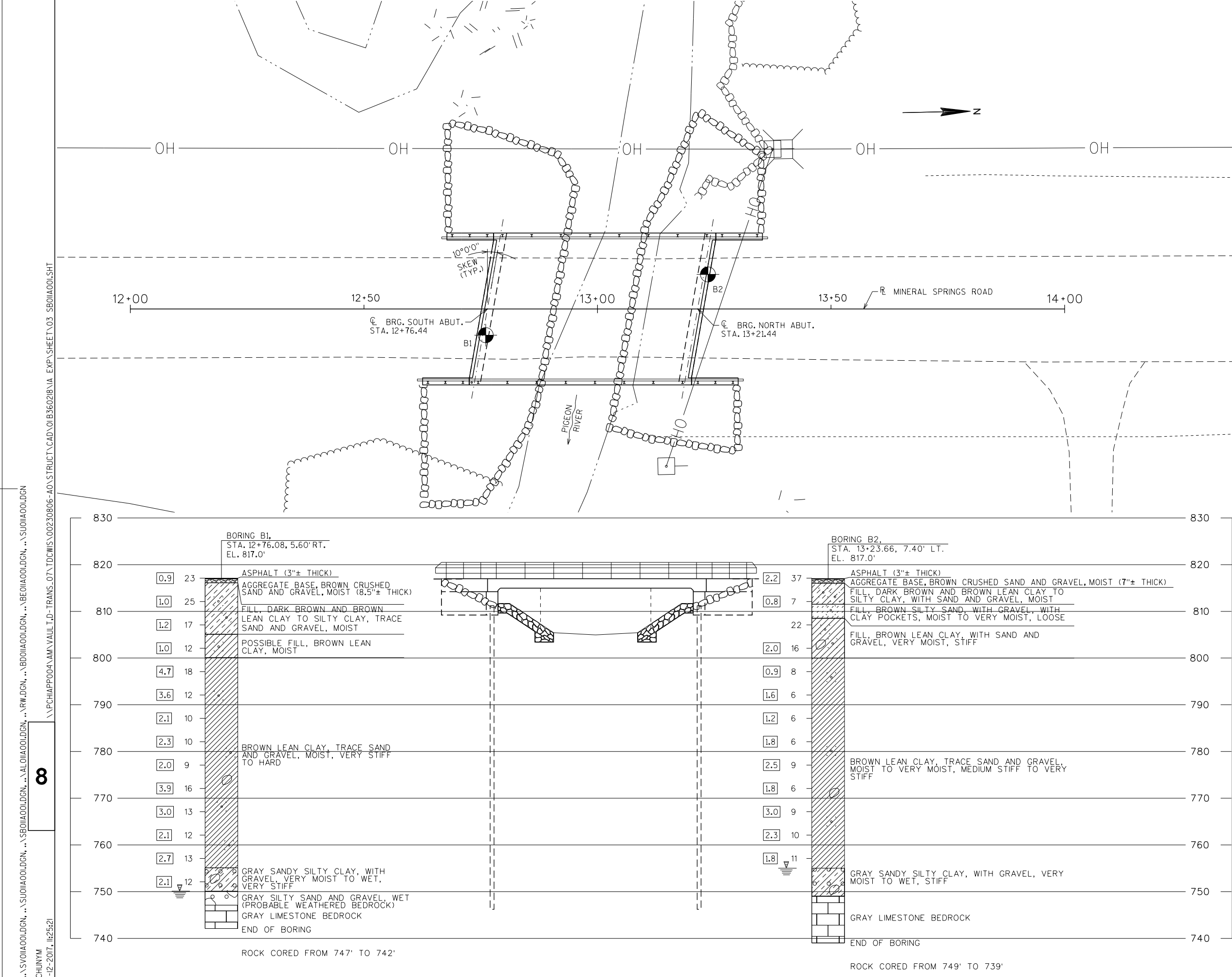


## PROFILE GRADE LINE - MINERAL SPRINGS ROAD



## TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	S. ABUT.	N. ABUT.	SUPER.	TOTALS
203.0500.S	REMOVING OLD STRUCTURE OVER WATERWAY STA. 12+98.94	LS	-	-	-	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-36-218	LS	-	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	130	130	-	260
502.0100	CONCRETE MASONRY BRIDGES	CY	31	31	123	185
502.3200	PROTECTIVE SURFACE TREATMENT	SY	13	13	200	226
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2080	2080	-	4160
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1430	1430	21610	24470
513.4061	RAILING TUBULAR TYPE M B-36-218	LF	22	22	96	140
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	10	10	-	20
550.0500	PILE POINTS	EACH	6	6	-	12
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	390	390	-	780
606.0300	RIPRAP HEAVY	CY	125	105	-	230
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	75	75	-	150
645.0120	GEOTEXTILE TYPE HR	SY	250	210	-	460
			-	-	-	-
	NON-BID ITEMS					
	PREFORMED JOINT FILLER	SIZE	-	-	-	1/2" & 3/4"



STATE PROJECT NUMBER

4313-08-71

ABBREVIATIONS

F — FINE  
WS — WEATHERED

M — MEDIUM

C — COARSE  
SO — SOUND

MATERIAL SYMBOLS

TOPSOIL  
SAND  
GRAVEL

SILT  
PEAT  
CLAY

SANDSTONE  
LIMESTONE  
IGNEOUS ROCK

LEGEND OF PROBING

PROBING NO.  
STA.  
ELEVATION  
7 AVERAGE BLOWS PER FOOT  
REFUSAL 95/6

95/6=95 BLOWS FOR 6" PENETRATION PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT.

LEGEND OF BORING

UNCONFINED STRENGTH (TSF)  
BLOWS PER FT. USING 140# WT. FALLING 30"  
WASH SAMPLE  
SHELBY TUBE — S.T.  
GROUND WATER ELEVATION  
NO GROUND WATER OBSERVED ABOVE THIS ELEVATION

ELEV.  
BORING NO.  
STA.

SANDY GRAVEL  
F. BOULDERS OR COBBLES  
SAND  
SILTY CLAY  
SO  
LIMESTONE

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CAGED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

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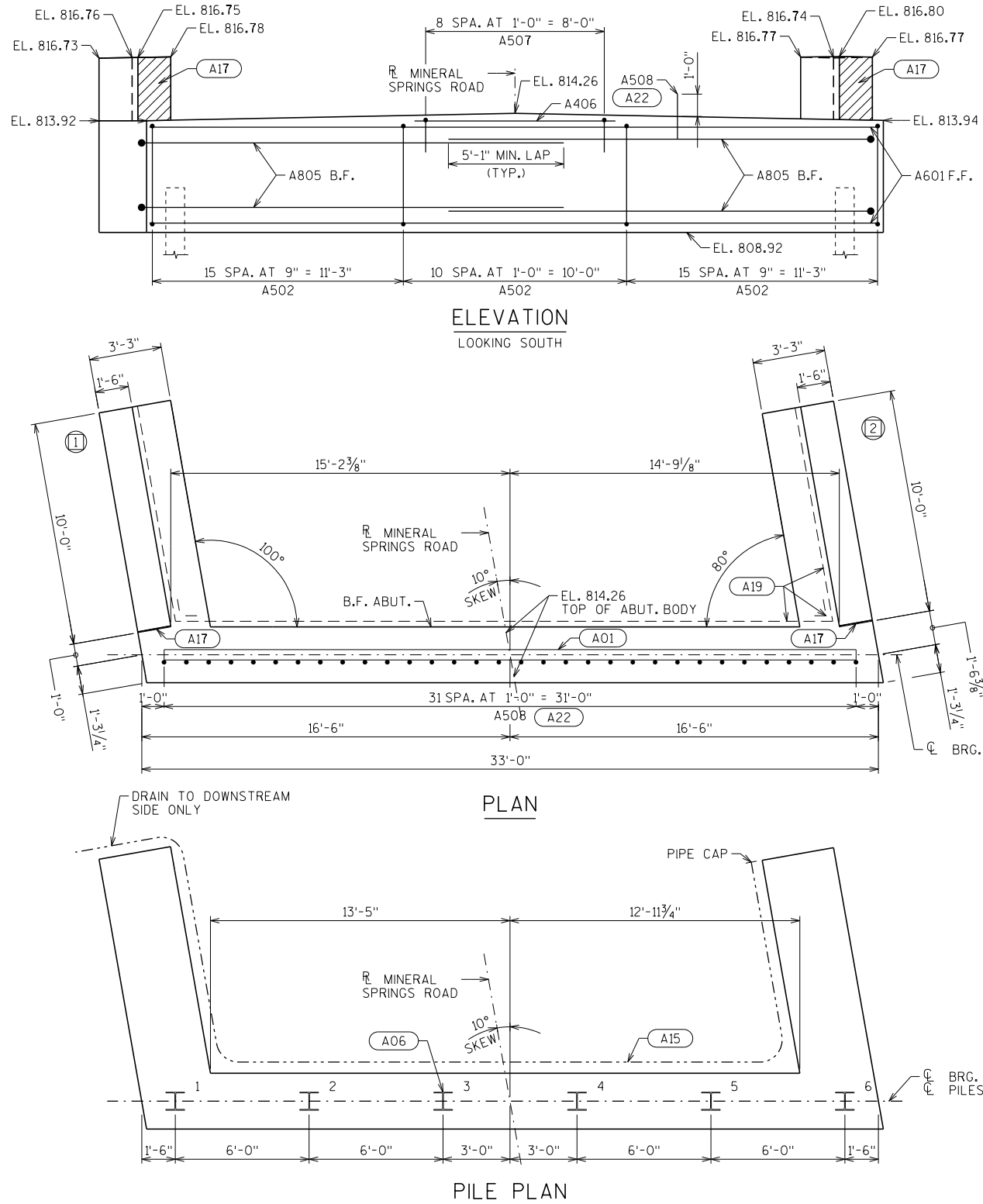
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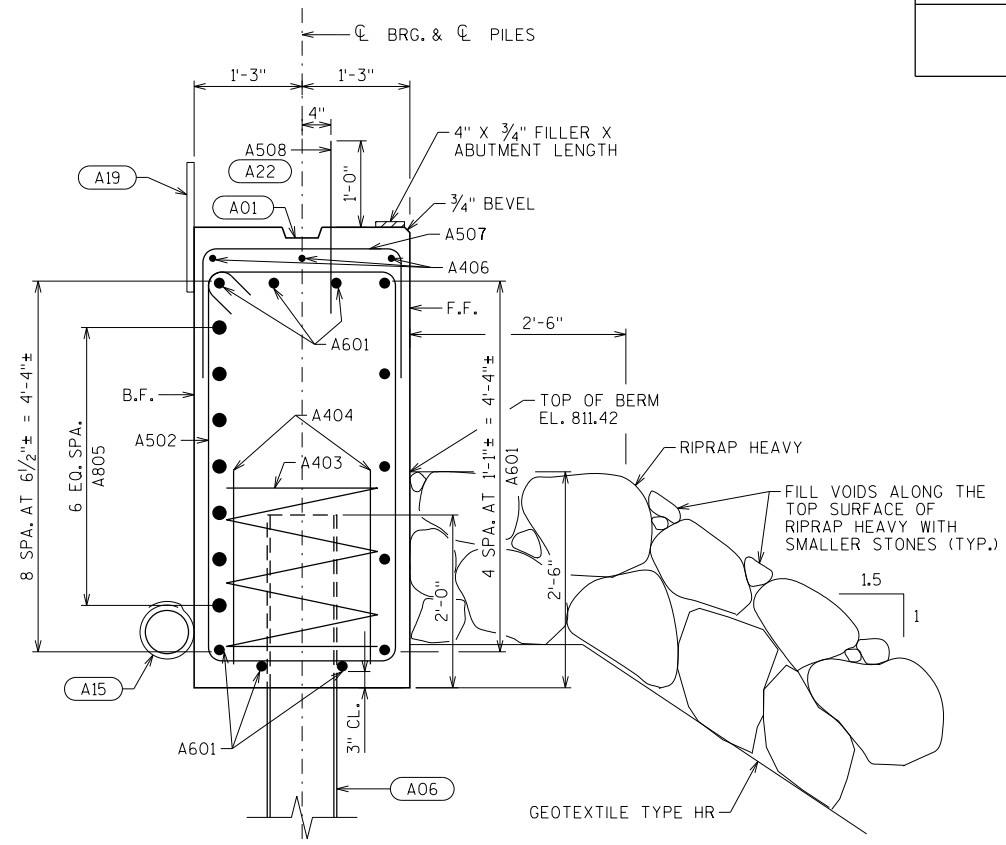
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-36-218			
DRAWN BY JJC/YC		PLANS CKD. VCP	
SUBSURFACE EXPLORATION		SHEET 3 OF 10	

\\PCHAPP004\AM\VAULT.D-TRANS\_07\TDCWIS\00230806-A0.STRUCT\CAD\01B360218VA\_EXP.SHEET\04\_ABOIIA001.SHT  
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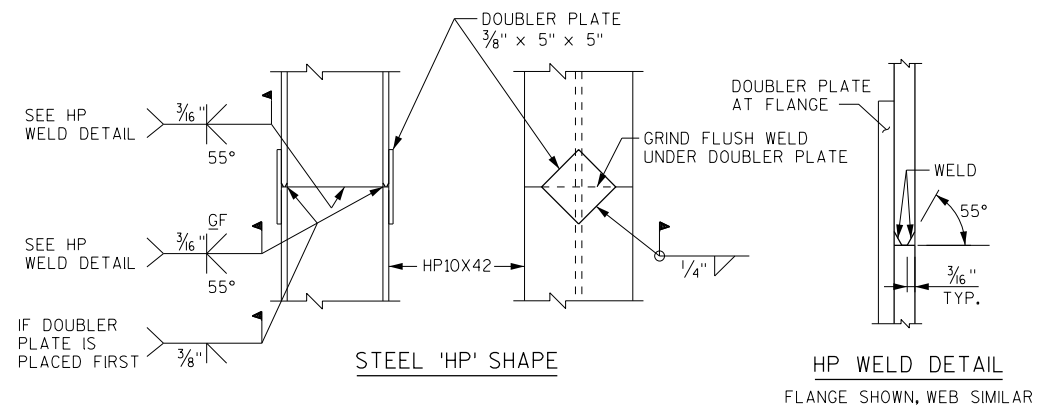
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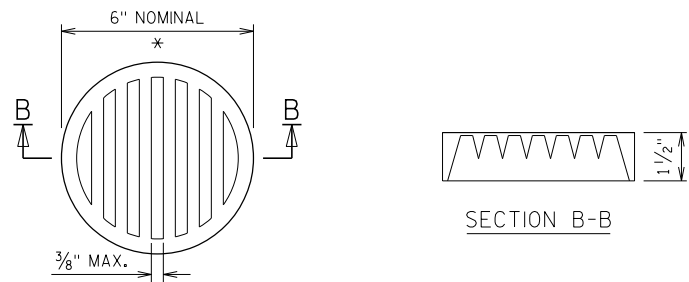
- A01** CONSTRUCTION JOINT: KEYWAY FORMED BY A BEVELED 2 X 6.
- A06** SUPPORT ABUTMENT ON HP 10 X 42 STEEL PILING FITTED WITH PILE POINTS, ESTIMATED 65' LONG WITH A REQUIRED DRIVING RESISTANCE OF 165 TONS PER PILE.
- A15** PIPE UNDERDRAIN WRAPPED 6-INCH, SLOPE 0.5% MINIMUM TO SUITABLE DRAINAGE, RODENT SCREEN REQUIRED.
- A17** 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19** 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING, SEAL ALL HORIZONTAL AND VERTICAL JOINTS AT BACK FACE.
- A22** BARS @ 1'-0" CTRS. BETWEEN BEAM SEATS, MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)



CROSS SECTION THRU ABUTMENT BODY



PILE SPLICE DETAIL



\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SCREEN SO SLOTS ARE VERTICAL.

THE RODENT SCREEN, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

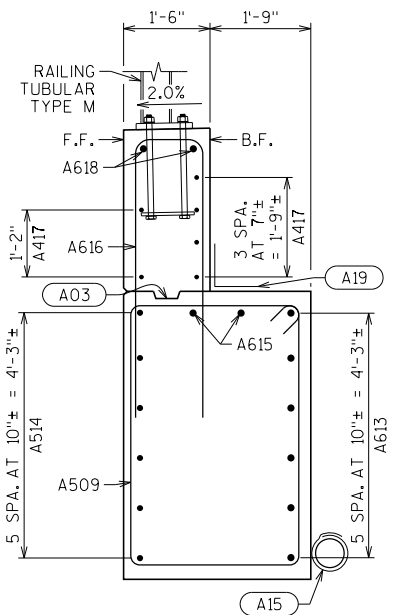
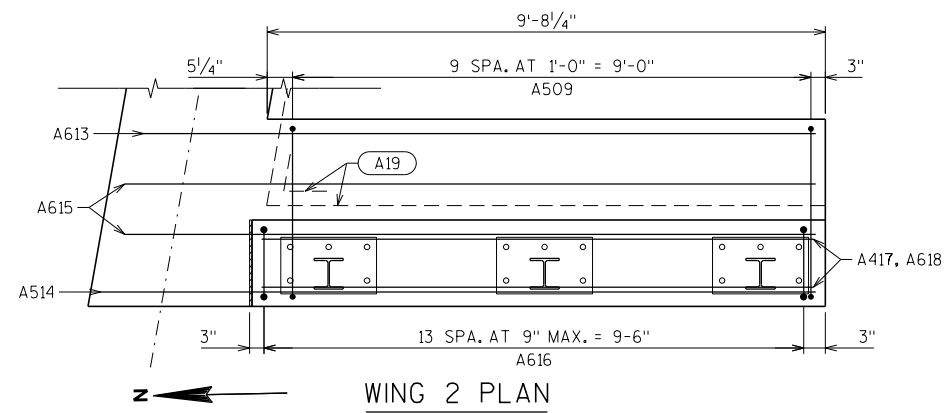
THE RODENT SCREEN SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SCREEN SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

STATE PROJECT NUMBER

4313-08-71

F.F. FRONT FACE  
B.F. BACK FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-36-218			
DRAWN BY JJC/YC		PLANS CK'D. VCP	
SOUTH ABUTMENT		SHEET 4 OF 10	



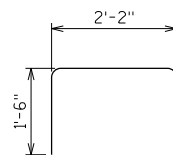
CROSS SECTION THRU WING 2

LOOKING TOWARD ABUTMENT BODY

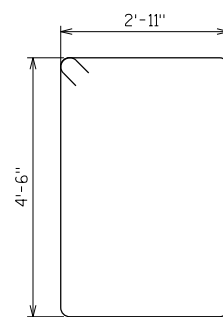
UNCOATED:	2080 LBS
COATED:	1430 LBS

Technical drawing of a spiral spring. The drawing includes three views: a side elevation, a top view, and a front view. The side elevation shows a rectangular shape with a height of 4'-6" and a width of 2'-2". The top view shows a circle with a diameter of 1'-9" and a label "5 WRAP SPIRAL". The front view shows a spiral with a height of 2'-0".

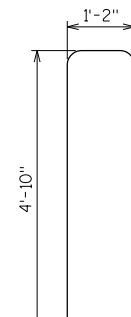
A403



A507



A509



A616

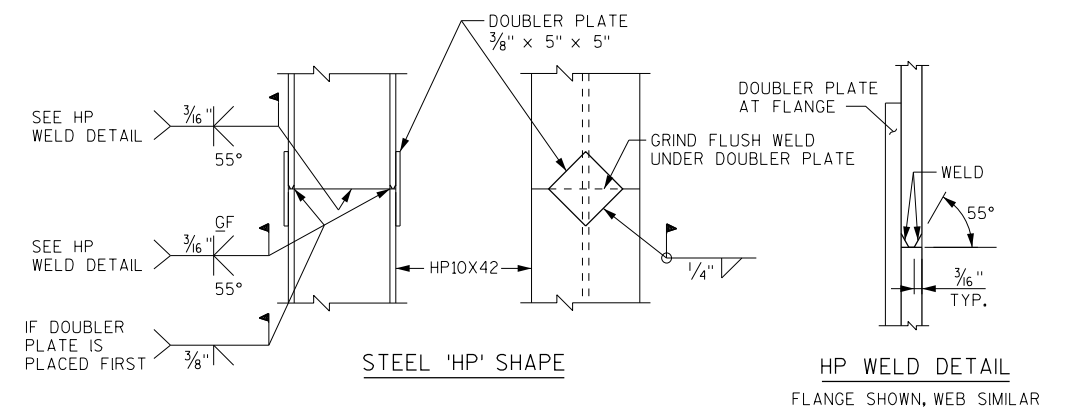
LEGEND

- F.F. FRONT FACE  
B.F. BACK FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-36-218			
		DRAWN BY YC	PLANS CK'D. VCP
SOUTH ABUTMENT DETAILS		SHEET 5 OF 10	



- CROSS SECTION THRU ABUTMENT BODY



### PILE SPLICE DETAIL

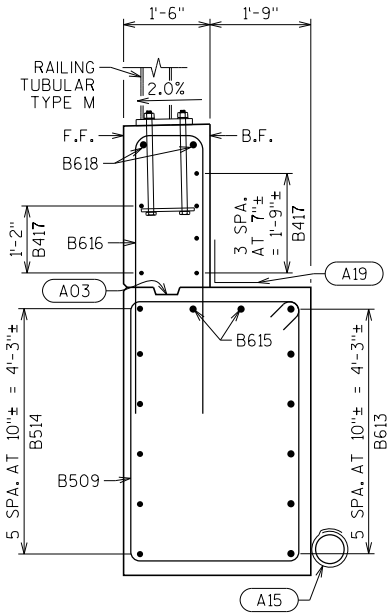
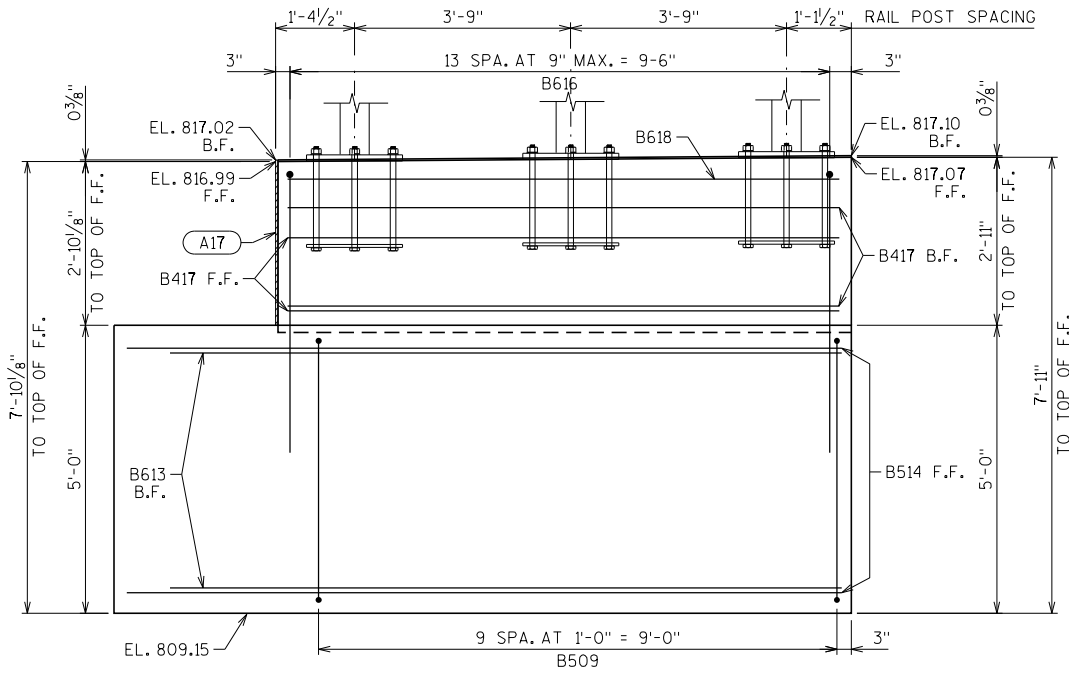
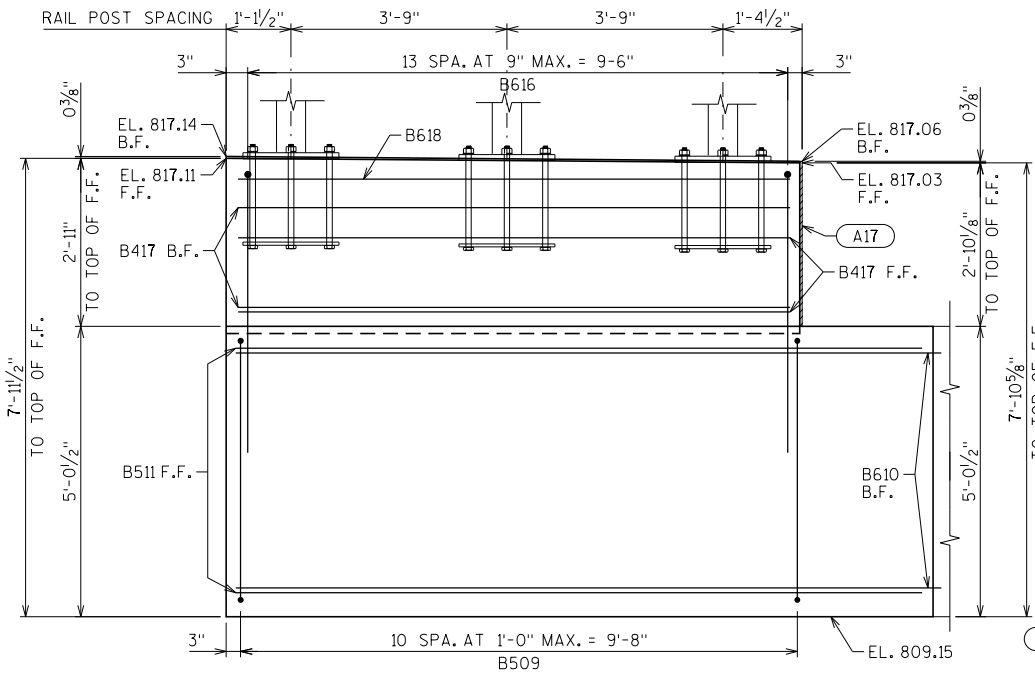
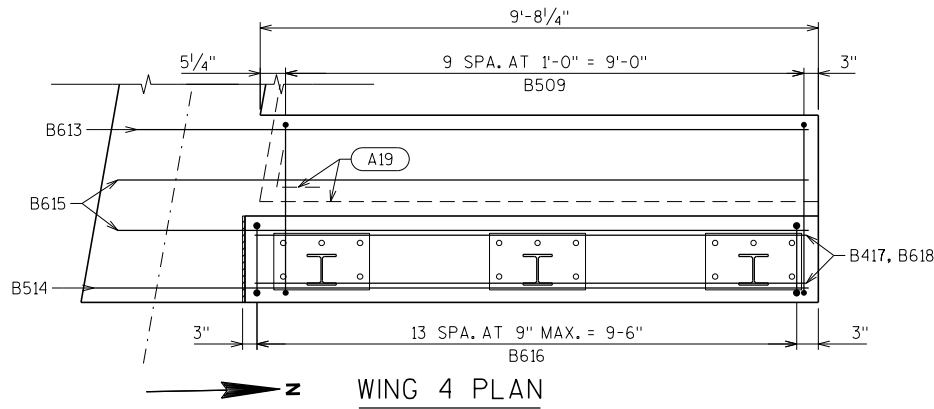
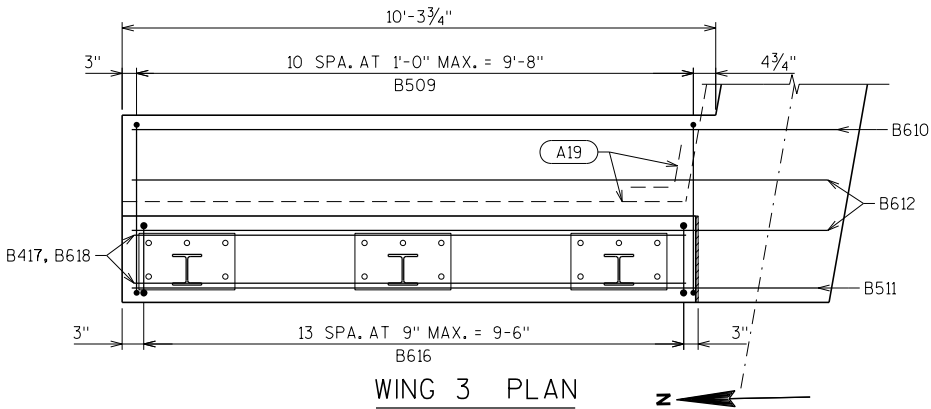


THE RODENT SCREEN SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS  
COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE  
ATTACHMENT OF THIS SCREEN TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SCREEN  
SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH  
STAINLESS STEEL SHEET METAL SCREWS.

F.F. FRONT FACE  
B.F. BACK FACE

NO.	DATE	REVISION		BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION				
STRUCTURE B-36-218				
		DRAWN BY   YC	PLANS CK'D. VCP	
NORTH ABUTMENT			SHEET 6 OF 10	

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WING 3 ELEVATION  
LOOKING AT FRONT FACE

CROSS SECTION THRU WING 3  
LOOKING TOWARD ABUTMENT BODY

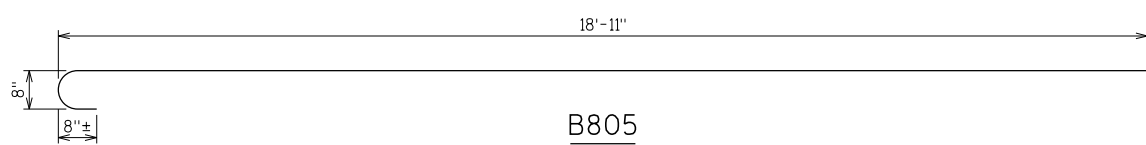
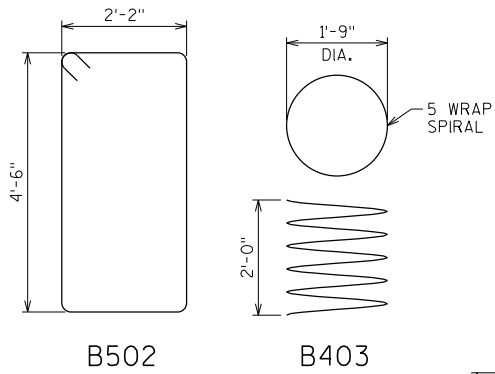
WING 4 ELEVATION  
LOOKING AT FRONT FACE

CROSS SECTION THRU WING 4  
LOOKING TOWARD ABUTMENT BODY

### BILL OF BARS

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.  
BAR DIMENSIONS ARE OUT TO OUT OF BAR.

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	SERIES	LOCATION
B601		11	32'-8"			BODY - HORIZ. - BOTTOM, F.F., & TOP
B502		41	14'-0"	X		BODY - STIRRUPS
B403		6	28'-0"	X		BODY - 1 PER PILE
B404		12	2'-3"			BODY - VERT. - 2 PER PILE
B805		14	19'-10"	X		BODY - HORIZ. - B.F.
B406		3	9'-0"			BODY - HORIZ. - TOP
B507		9	4'-11"	X		BODY - TOP
B508	X	32	2'-0"			BODY - VERT. - TOP
B509	X	21	15'-6"	X		WINGS 3 & 4 - STIRRUPS
B610	X	6	12'-3"			WING 3 - HORIZ. - B.F.
B511	X	6	11'-11"			WING 3 - HORIZ. - F.F.
B612	X	2	12'-1"			WING 3 - HORIZ. - TOP
B613	X	6	11'-8"			WING 4 - HORIZ. - B.F.
B514	X	6	12'-5"			WING 4 - HORIZ. - F.F.
B615	X	2	12'-0"			WING 4 - HORIZ. - TOP
B616	X	28	10'-6"	X		UPPER WING - VERT.
B417	X	12	9'-7"			UPPER WING - HORIZ. - F.F. & B.F.
B618	X	4	9'-7"			UPPER WING - HORIZ. - TOP
- - -	-	-	--			- - -

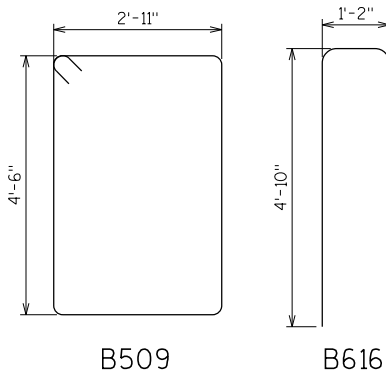


B805

### LEGEND

- A03 CONSTRUCTION JOINT: KEYWAY FORMED BY A BEVELED 2 X 6. (18" RUBBERIZED MEMBRANE WATERPROOFING @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED.)
- A15 PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MINIMUM TO SUITABLE DRAINAGE. RODENT SCREEN REQUIRED.
- A17 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- A19 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS AT BACK FACE.

F.F. FRONT FACE  
B.F. BACK FACE



B507

B509

B616

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-36-218			
		DRAWN BY YC	PLANS CK'D. VCP
NORTH ABUTMENT DETAILS			SHEET 7 OF 10



## NOTES

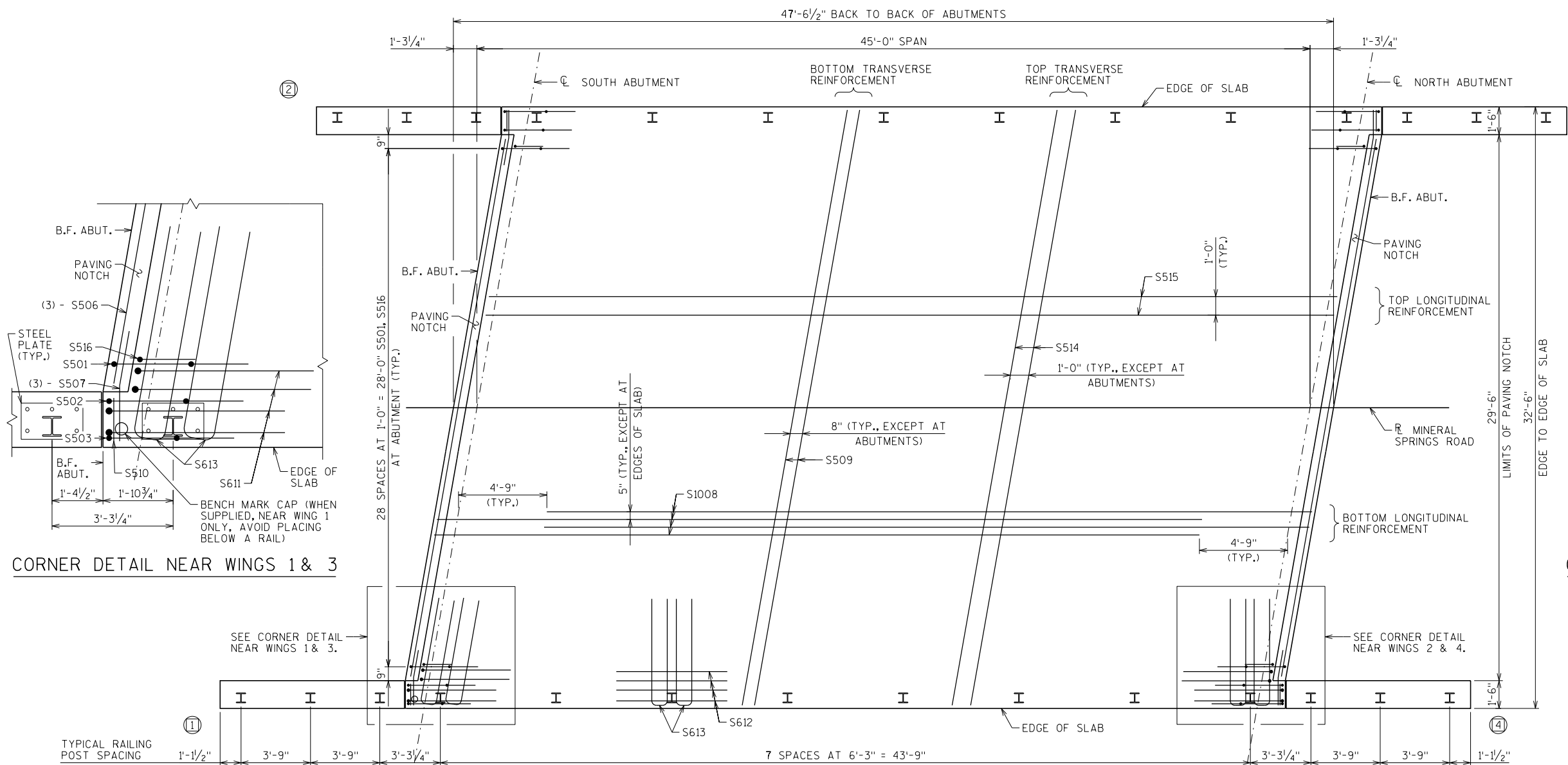
TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS TO BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

ALTERNATE THE BAR LOCATIONS.  
○ PLACE S1008 TOWARD NORTH ABUT.  
● PLACE S1008 TOWARD SOUTH ABUT.  
SEE THE PLAN BELOW.

## CROSS SECTION THRU BRIDGE AT MIDSPAN

LOOKING NORTH



## CORNER DETAIL NEAR WINGS 1 &amp; 3

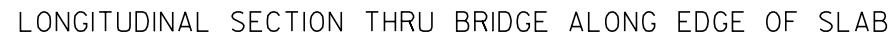
## CORNER DETAIL NEAR WINGS 2 &amp; 4

STEEL PLATES AND ANCHOR BOLTS OF RAILING NOT SHOWN FOR CLARITY

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SUPERSTRUCTURE		SHEET 8 OF 10	

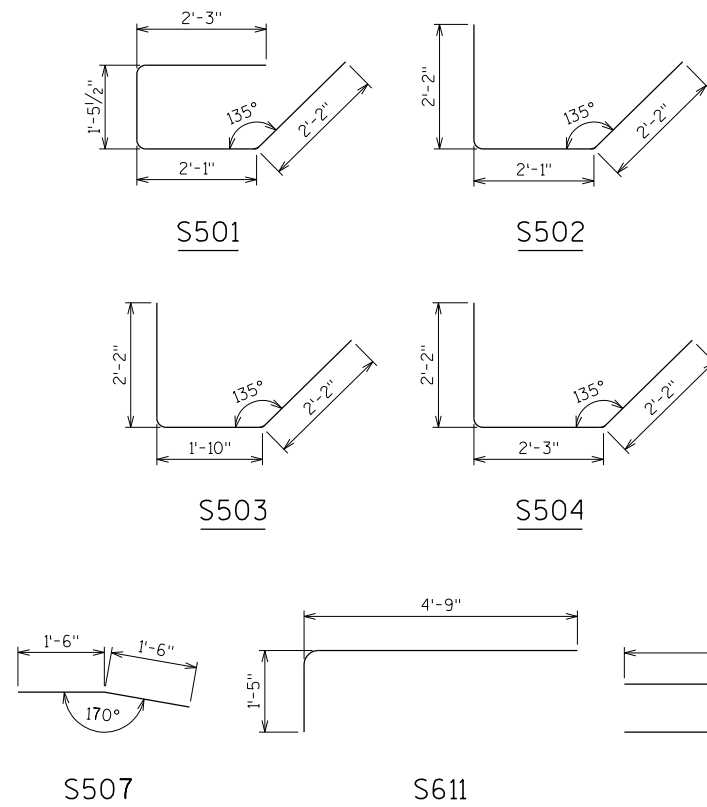
PLAN

→ Z



TOP OF DECK ELEVATIONS

LOCATION	C/L BRG. S. ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	C/L BRG. N. ABUT.
WEST EDGE OF DECK	816.78	816.79	816.81	816.83	816.85	816.88	816.90	816.93	816.96	816.99	817.02
CROWN	817.09	817.11	817.12	817.14	817.17	817.19	817.21	817.24	817.27	817.30	817.33
EAST EDGE OF DECK	816.76	816.77	816.79	816.81	816.83	816.85	816.87	816.90	816.92	816.95	816.98



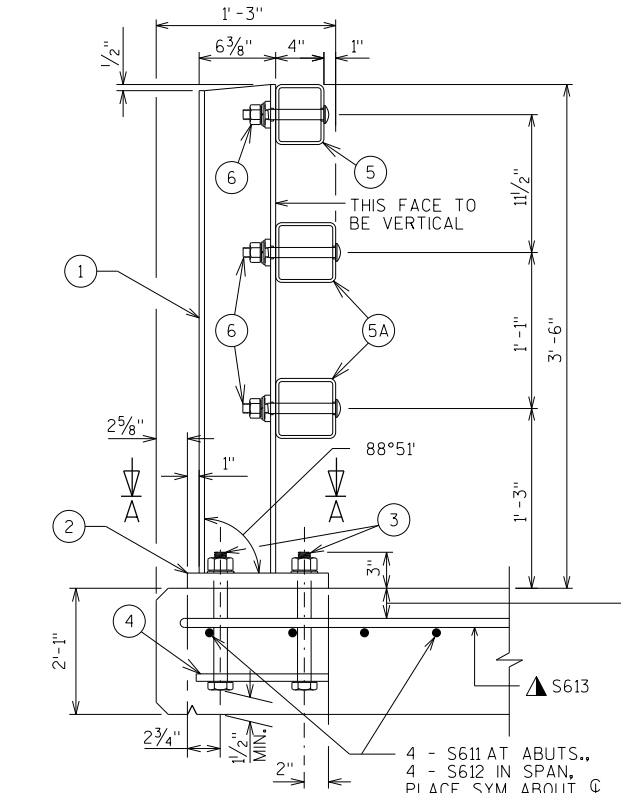
BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S501	X	58	7'-8"	X		SLAB AT ABUT. - PAVING NOTCH
S502	X	4	6'-3"	X		SLAB AT ABUT. - CORNERS
S503	X	2	6'-0"	X		SLAB AT ABUT. - EDGE NEAR WINGS 1 & 3
S504	X	2	6'-5"	X		SLAB AT ABUT. - EDGE NEAR WINGS 2 & 4
S505	X	2	32'-8"			SLAB AT ABUT. - BOTTOM - TRANS.
S506	X	6	29'-6"			SLAB AT ABUT. - PAVING BLOCKS - TRANS.
S507	X	12	3'-0"	X		SLAB AT ABUT. - CORNERS - TRANS.
S1008	X	78	4'-4"			SLAB - BOTTOM - LONGIT.
S509	X	69	32'-8"			SLAB - BOTTOM - TRANS.
S510	X	4	1'-10"			SLAB AT ABUT. - CORNERS - TOP - TRANS.
S611	X	16	6'-0"	X		SLAB AT ABUT. - RAILING POST - TOP - LONGIT.
S612	X	48	6'-0"			SLAB - RAILING POST - TOP - LONGIT.
S613	X	32	12'-0"	X		SLAB - RAILING POST - TOP - TRANS.
S514	X	47	32'-8"			SLAB - TOP - TRANS.
S515	X	33	45'-10"			SLAB - TOP - LONGIT.
S516	X	58	3'-10"	X		SLAB AT ABUT. - PAVING NOTCH
- - -	-	-	--			- - -

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DRAWN BY		PLANS CK'D. VCP	
SUPERSTRUCTURE DETAILS		SHEET 9 OF 10	

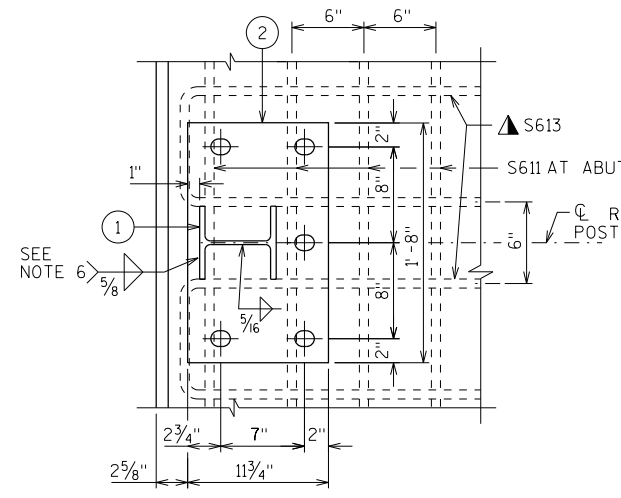
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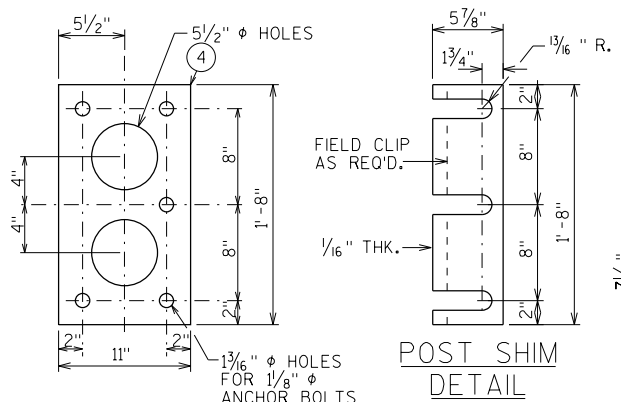
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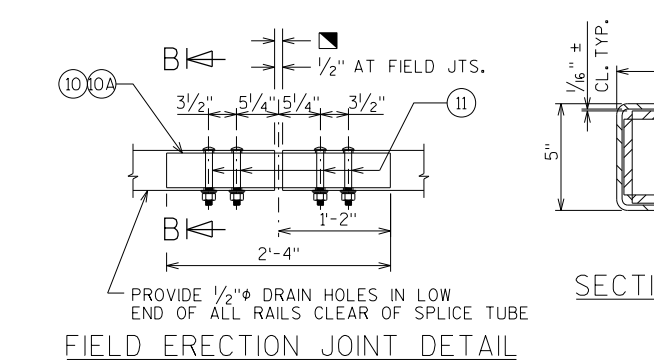
SECTION THRU RAILING ON DECK



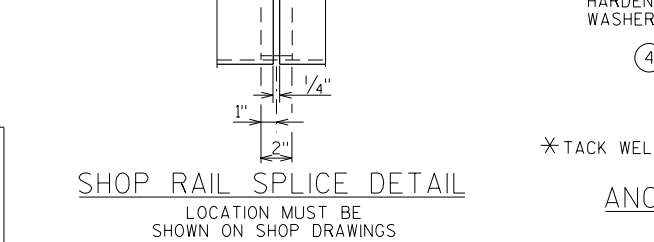
SECTION A-A



ANCHOR PLATE AT RAIL TO DECK CONNECTION



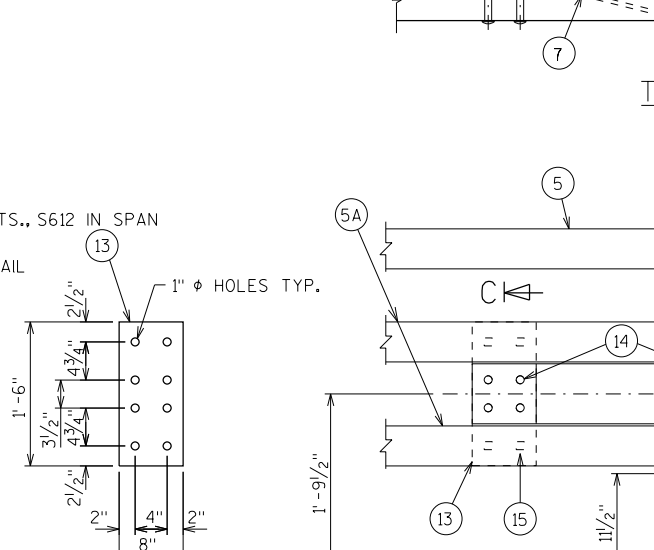
FIELD ERECTION JOINT DETAIL



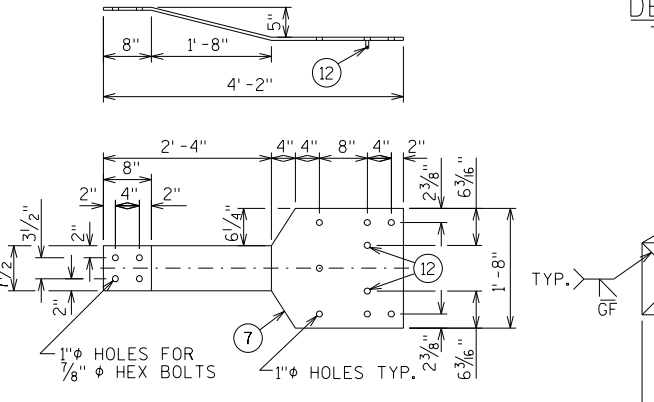
SHOP RAIL SPLICE DETAIL

LOCATION MUST BE SHOWN ON SHOP DRAWINGS

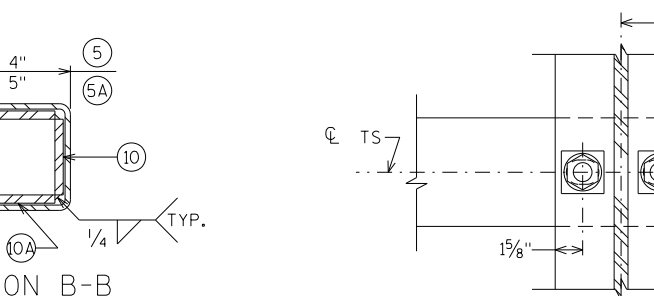
3 3/4" ± PLACE BELOW TOP MAT SLAB REINFORCEMENT.



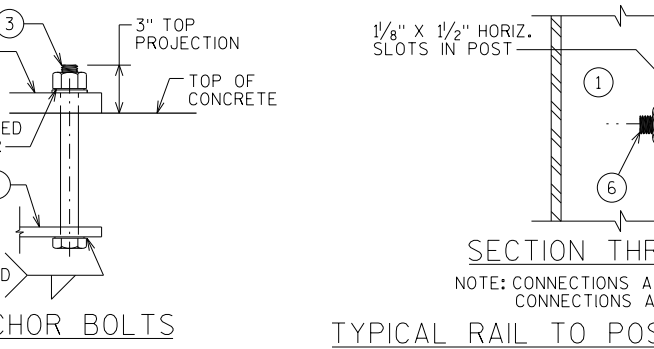
ANCHOR PLATE AT BEAM GUARD ATTACHMENT



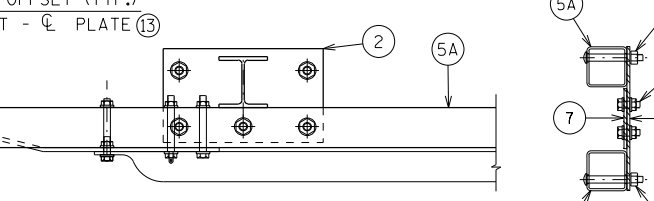
BACK-UP PLATE DETAIL



SECTION B-B

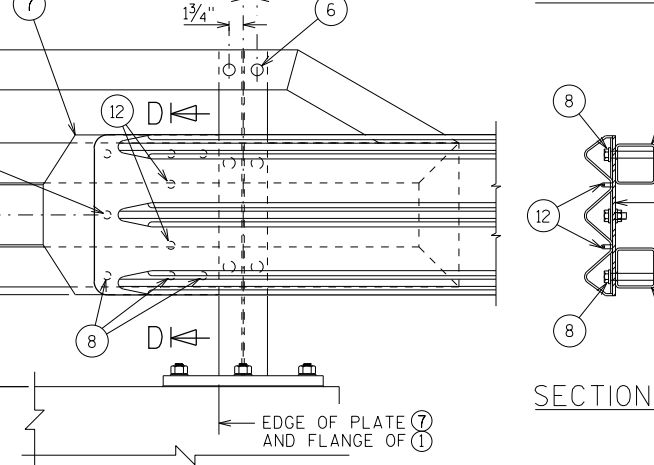


ANCHOR BOLTS



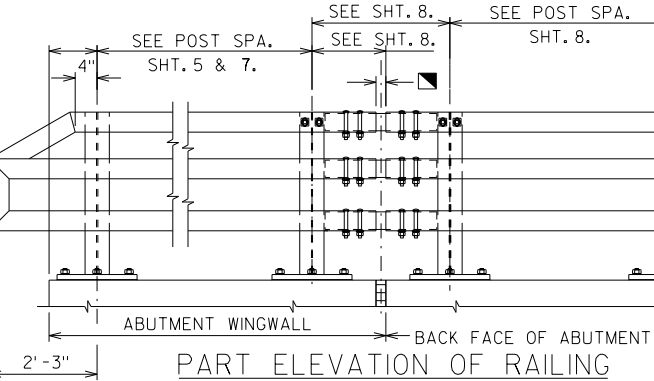
TOP VIEW AT END POST

THRE BEAM RAIL ATTACHMENT

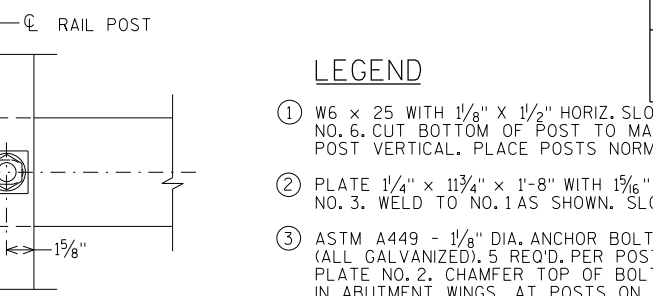


DETAIL AT END POST

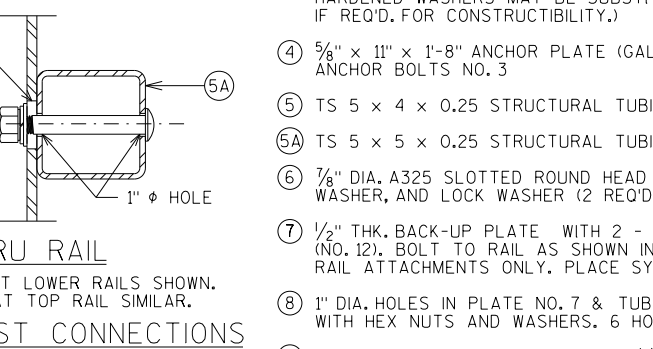
THRE BEAM RAIL ATTACHMENT



PART ELEVATION OF RAILING



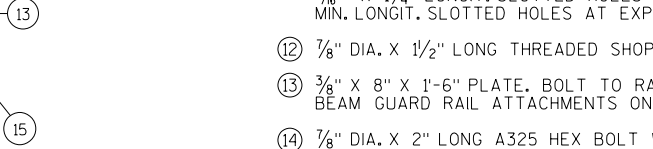
SECTION THRU POST WEB



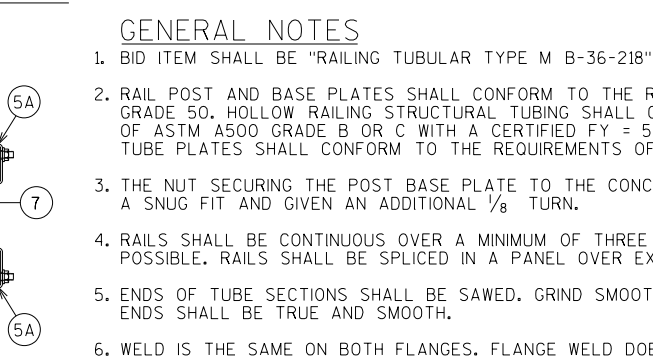
SECTION THRU RAIL

NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS



SECTION C-C



SECTION D-D

## LEGEND

- W6 x 25 with 1/8" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- PLATE 1/4" x 11 3/4" x 1'-8" WITH 1 5/8" x 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ASTM A449 - 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED), 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" x 1 5/8" x 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5. 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- 7/8" φ A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/8" x 1 1/4" LONG. SLOTTED HOLES AT FIELD JOINTS AND 1 5/8" x 2 1/4" MIN. LONG. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- 7/8" DIA. x 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- 1" φ HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

## GENERAL NOTES

- BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-36-218" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
- WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH AN APPROVED TIE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED FEDERAL COLOR NO. (FILL IN COLOR NAME).
- THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).

▲ TIE TO TOP MAT OF STEEL.

\* FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTER ANCHOR PLATE IS IN POSITION IF REQ'D. FOR CONSTRUCTIBILITY.

■ RDWY. OPENING OR 2 1/2" MIN. FOR STRIP SEAL-EXP. JOINT & 1/2" OPENING FOR A1 ABUTMENT.

STATE PROJECT NUMBER

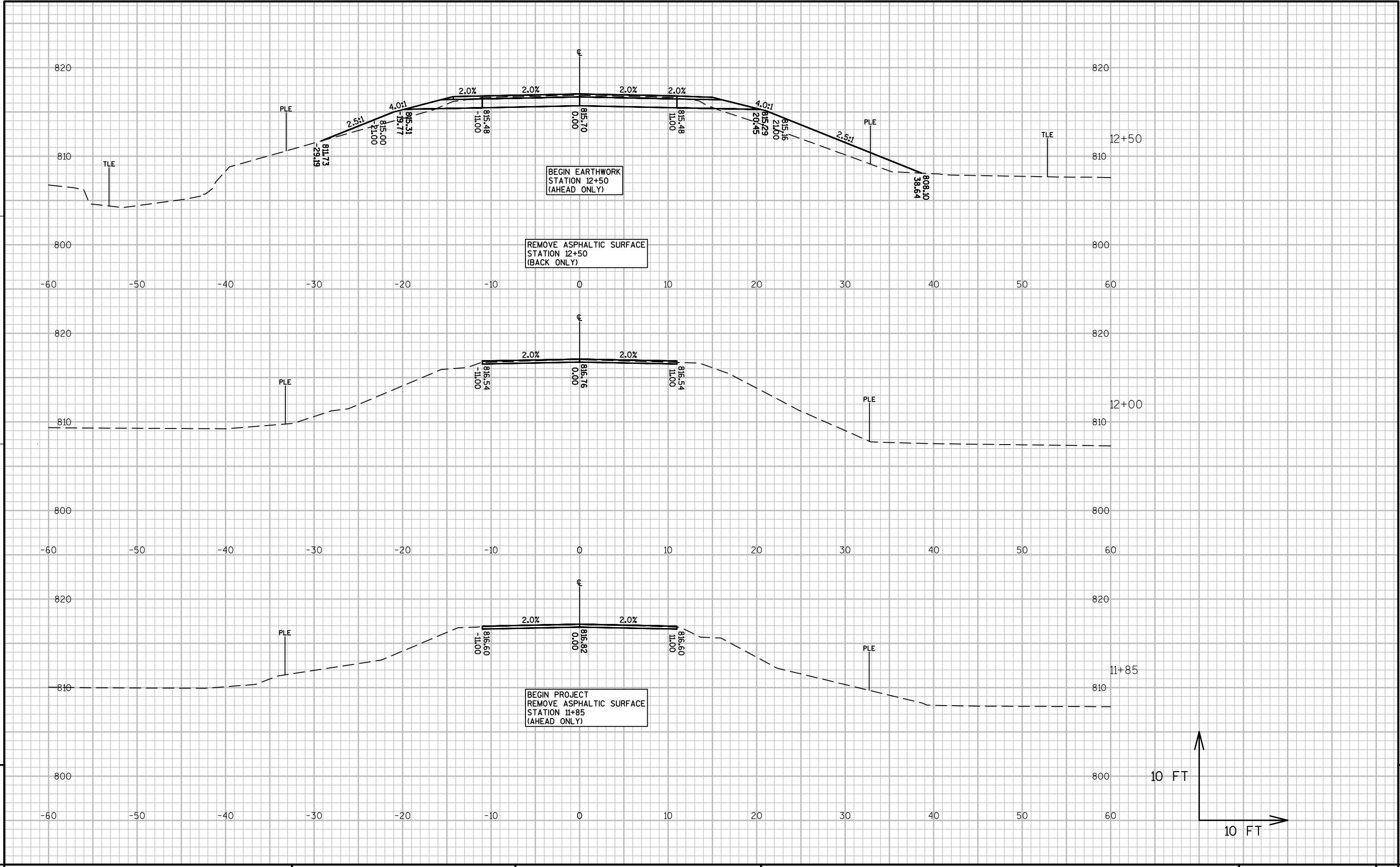
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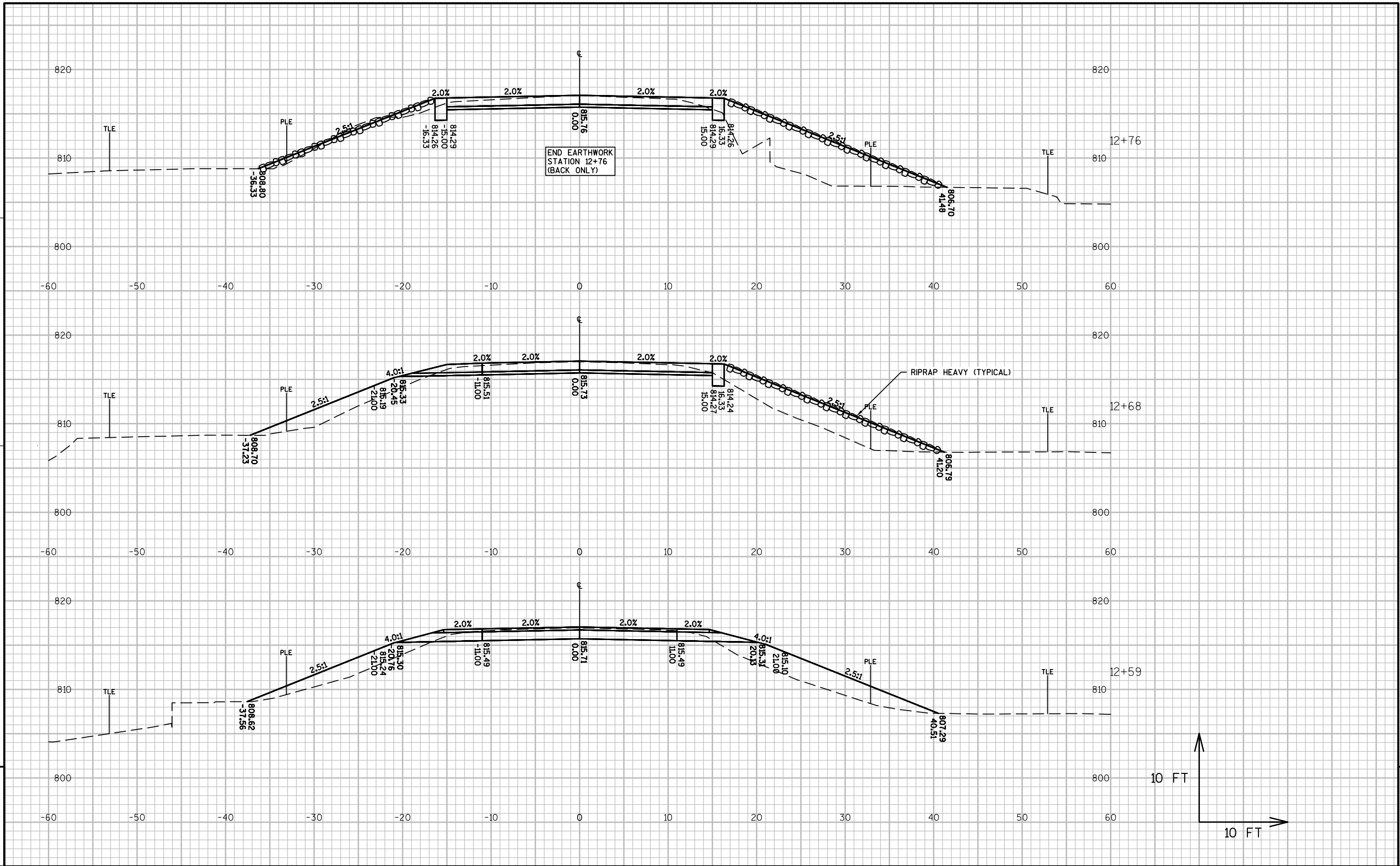
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-36-218			
DRAWN BY YC		PLANS CK'D. VCP	
TUBULAR STEEL RAILING TYPE M			SHEET 10 OF 10

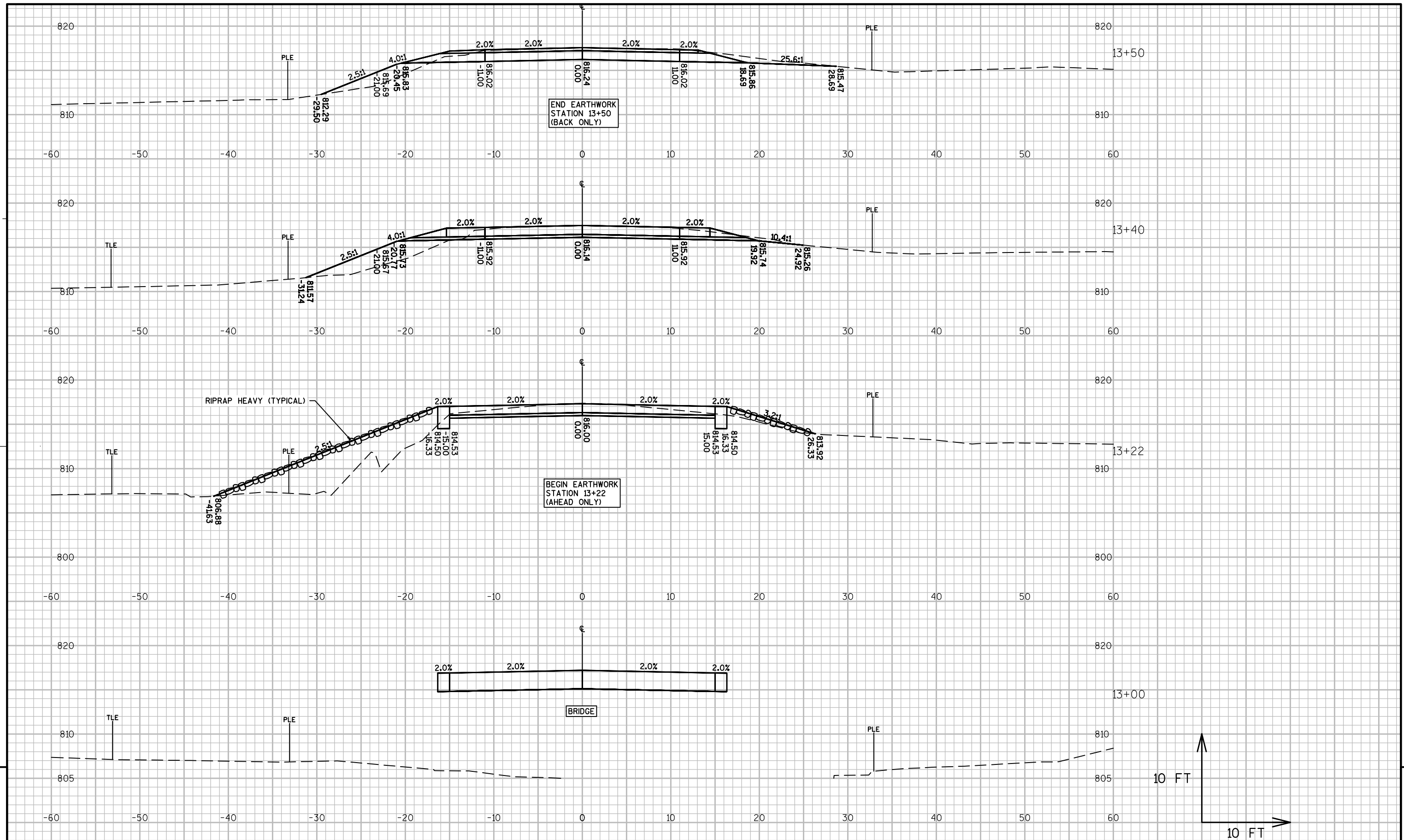
STATION	Real Station	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)						Cumulative Vol (CY)		Mass Ordinate
			Cut	Salvaged/ Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut 1.00 Note 1	Expanded Fill 1.33	
12+50.00	1250.00	AHEAD	32.0	0	40.0	0	0	0	0	0	0	0	0	0
12+59.00	1259.00	9.00	31.0	0	80.0	11	0	20	0	0	0	11	27	-16
12+68.00	1268.00	9.00	27.0	0	87.0	10	0	28	0	0	0	21	64	-44
12+76.00	1276.00	8.00	25.0	0	110.0	8	0	29	0	0	0	29	102	-75
		BACK												
13+22.00	1322.00	AHEAD	25.0	0	91.0	0	0	0	0	0	0	0	0	-75
13+39.00	1339.00	17.00	32.0	0	25.0	18	0	37	0	0	0	39	152	-106
13+50.00	1350.00	11.00	44.0	0	13.0	15	0	8	0	0	0	44	162	-100
		BACK												
Column totals						62	0	122	0	0	0			

Notes:

- 1 - Cut
- 2 - Salvaged/Unusable Pavement
- 3 - Fill
- 8 - Mass Ordinate
- Cut includes Salvaged/Unusable Pavement material
- This does not show up in cross sections
- Does not include Unusable Pavement Exc volume
- If Marsh or EBS to be backfilled with Cut or Borrow: [(Cut + Marsh Exc + EBS) - ((Fill - Reduced Marsh in Fill) - (Reduced EBS in Fill) - Expanded Rock) \* Fill Factor)]









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