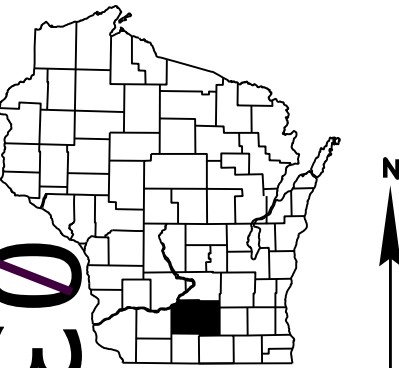


ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plot
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 158



DESIGN DESIGNATION USH 12/14

A.A.D.T. (2015)	=	54,000
A.A.D.T. (2034)	=	77,000
D.H.V. (2034)	=	6,930
D.D.	=	59/41
T.	=	8.0%
DESIGN SPEED	=	60 MPH
ESALS	=	-----

CONVENTIONAL SYMBOLS

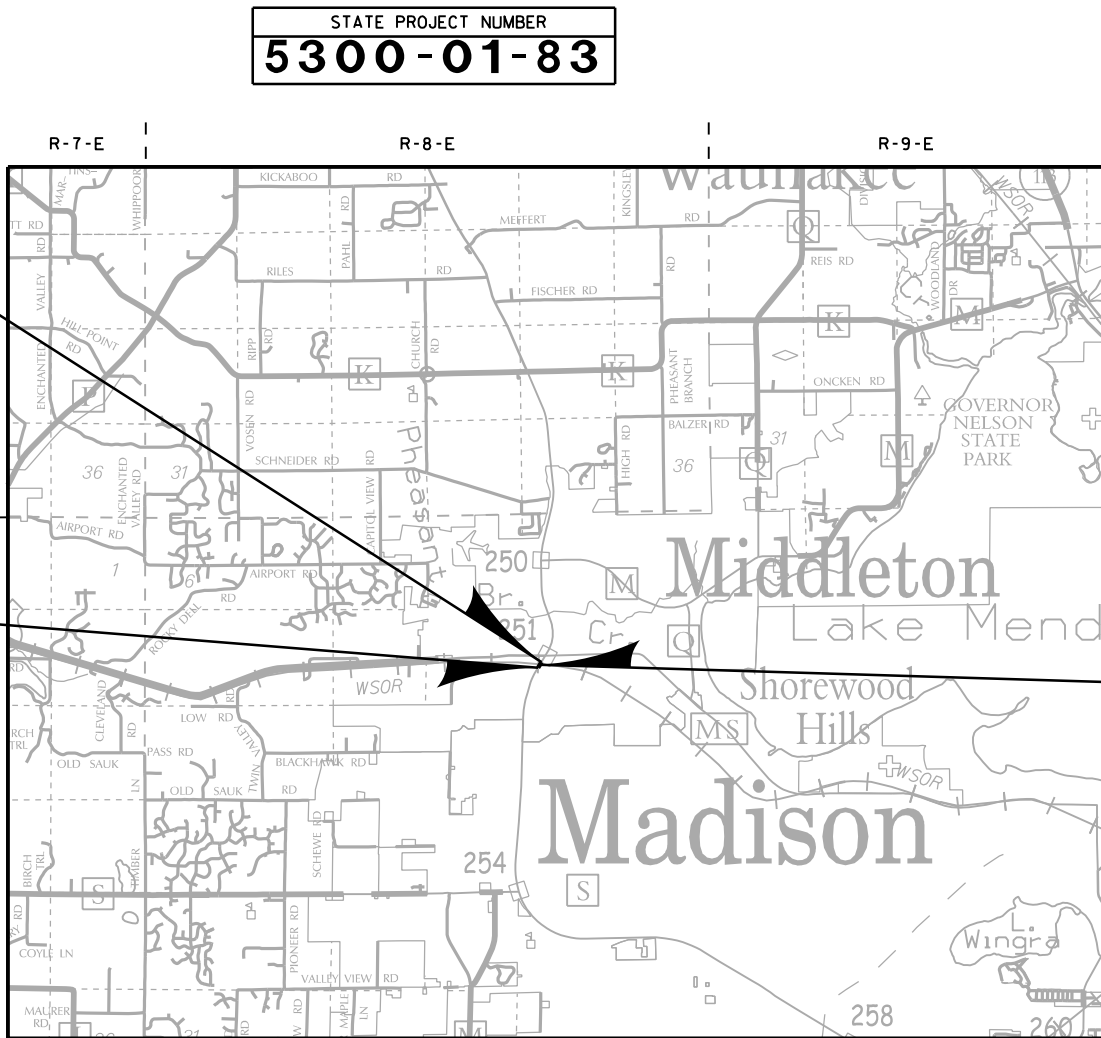
PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
PROPOSED JOINT LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
ELECTRIC CAUTION SYMBOL	
MARSH AREA	
WOODED OR SHRUB AREA	

BEGIN PROJECT 5300-01-83
STA. 145EB+20.25
X = 785,530.11
Y = 490,495.61

END PROJECT 5300-01-83
STA. 148EB+96.72

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
COMMUNICATION OVERHEAD	
COMMUNICATION UNDERGROUND	
ELECTRIC OVERHEAD	
ELECTRIC UNDERGROUND	
GAS	
SANITARY SEWER	
STORM SEWER	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

T-7-N	
ROCK	
LABEL	
95.36	
C-OH	
C-UG	
OH	
E	
G	
SAN	
SS	
W	
Utility Pedestal	
Power Pole	
Telephone Pole	



LAYOUT
SCALE 0 1.0 MI.

TOTAL NET LENGTH OF USH 12/14 CENTERLINE = 0.000 MI.

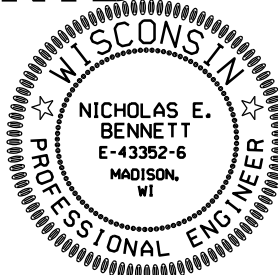
STRUCTURES
B-13-0014
B-13-0228

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
SAUK CITY - MADISON
TERRACE AVE STRUCS B-13-228/B-13-14

STATE PROJECT NUMBER
5300-01-83

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
5300-01-83	WISC 2017315	1

ORIGINAL PLANS PREPARED BY
HNTB 10 WEST MIFFLIN ST
MADISON, WI 53703
(608) 259-0045



2-1-17 (Date) *Nicholas E. Bennett* (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY	KL ENGINEERING
Surveyor	HNTB
Designer	DAVID LAYTON
Project Manager	
Regional Examiner	
Regional Supervisor	BRENDA SCHOENFELD
C.O. Examiner	

APPROVED FOR THE DEPARTMENT
DATE: 1/25/2017 *Dan J. [Signature]* (Signature)

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE
NORTH AMERICAN VERTICAL DATUM OF 1988, NAVD 88 (2012).
COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY
COORDINATE SYSTEM (WCSS), DANE COUNTY, NAD83 (2011).

UTILITY CONTACTS

ATC MANAGEMENT, INC. - ELECTRICITY

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WAUKESHA, WI 53187-0047
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TMARCINIAK@ATCLLC.COM

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MR. KYLE TOSTENSON
100 CENTURYLINK DR
MONROE, LA 71203
(318) 417-2768
KYLE.TOSTENSON@CENTURYLINK.COM

MADISON GAS & ELECTRIC - ELECTRICITY

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RPARKER@MGE.COM

MADISON GAS & ELECTRIC - GAS/PETROLEUM

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SBEVERSDORF@MGE.COM

MERRIMAC COMMUNICATIONS LTD - COMMUNICATION LINE

MR. BRANDON SUCHLA
327 PALISADE ST
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(608) 493-9470 EXT:204; (608) 370-1608 (CELL)
BRANDON.SUCHLA3@GMAIL.COM

METROPOLITAN UNIFIED FIBER NETWORK - COMMUNICATION LINE

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MC&E C/O MUFN
PO BOX 11064
GREEN BAY, WI 54307
(877) 870-6968 (EXT 701)
JMIKULSKY@MCAE.BIZ

MIDDLETON MUNICIPAL - STREET LIGHTING

MR. GARY HUTH
7426 HUBBARD AVE
MIDDLETON, WI 53562
(608) 821-8370
GHUTH@CI.MIDDLETON.WI.US

MIDDLETON MUNICIPAL WATER UTILITY - WATER

MR. DAVE SARBACKER
7426 HUBBARD AVE
MIDDLETON, WI 53562
(608) 821-8370; (608) 469-3330 (CELL)
DSARBACKER@CITYOFMIDDLETON.US

TDS TELECOM - COMMUNICATION LINE

MR. JERRY MYERS
525 JUNCTION RD
MADISON, WI 53717
(608) 664-4404
JERRY.MYERS@TDSTELECOM.COM

UW HOSPITALS AND CLINICS AUTHORITY - COMMUNICATION LINE

MR. SCOTT FELDMANN
7974 UW HEALTH COURT
MIDDLETON, WI 53562
(608) 821-1704; (608) 279-7182 (CELL)
SFELDMANN@UWHEALTH.ORG

WISCONSIN DEPT. OF TRANSPORTATION-COMMUNICATION LINE

MR. JEFF MADSON
433 W. ST. PAUL AVE
SUITE 300
MILWAUKEE, WI 53203-3007
(414) 225-3723
JEFFREY.MADSON@DOT.WI.GOV

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3911 FISH HATCHERY ROAD
FITCHBURG, WI 53711
(608) 275-3301
ERIC.HEGGELUND@WISCONSIN.GOV

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DAVID LAYTON
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MADISON, WI 53704
(608) 246-3821
DAVID.LAYTON@DOT.WI.GOV

WSOR RAILROAD CONTACT

ROGER SCHAALMA
1890 EAST JOHNSON STREET
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RSCHAALMA@WATCOCOMPANIES.COM

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NICK BENNETT
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MADISON, WI 53703
(608) 294-5001
NBENNETT@HNTB.COM

ORDER OF SECTION 2 DETAIL SHEETS

- GENERAL NOTES
- PROJECT OVERVIEW
- TYPICAL SECTIONS
- CONSTRUCTION DETAILS
- REMOVAL PLANS
- PLAN DETAILS
- EROSION CONTROL
- STORM SEWER PLANS
- PAVEMENT MARKINGS
- TRAFFIC CONTROL
- ALIGNMENT DETAILS



Dial 811 or (800) 242-8511
www.DiggersHotline.com

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE ENGINEER SHALL ADJUST THE LOCATIONS OF BEAMGUARD POSTS UNDER THIS CONTRACT AS NECESSARY TO AVOID CONFLICT WITH THE EXISTING UTILITY FACILITIES.

PRIOR TO PLACEMENT OF MGS GUARDRAIL, THE SHOULDERS SHALL BE IN PLACE, SHAPED AND COMPACTED UNLESS SHOWN OTHERWISE.

ANY AREAS WHICH ARE DISTURBED BY ANY OPERATION OUTSIDE OF THE NORMAL CONSTRUCTION LIMITS WILL BE RESTORED AT THE CONTRACTOR'S EXPENSE, UNLESS OTHERWISE DIRECTED BY THE ENGINEER.

REMOVING CONCRETE INCLUDES ANY MESH OR REINFORCEMENT THAT MAY BE PART OF THE PAVEMENT STRUCTURE. EXISTING PAVEMENT DEPTHS ARE BASED ON AS-BUILT DATA AND MAY VARY IN THE FIELD.

EXISTING LANE WIDTHS ARE BASED ON AS-BUILT DATA AND MAY VARY IN THE FIELD. VERIFY WIDTHS PRIOR TO SETTING TRAFFIC CONTROL TO ENSURE PROPER LANE WIDTHS ARE ACHIEVED.

BROKEN CONCRETE CONTAINING RE-BAR SHALL NOT BE USED AS RIPRAP.

ANY DAMAGE TO PAVEMENT FROM CONTRACTOR STORAGE WITHIN THE WORKZONE SHALL BE FIXED OR REPLACED AT THE CONTRACTOR'S EXPENSE.

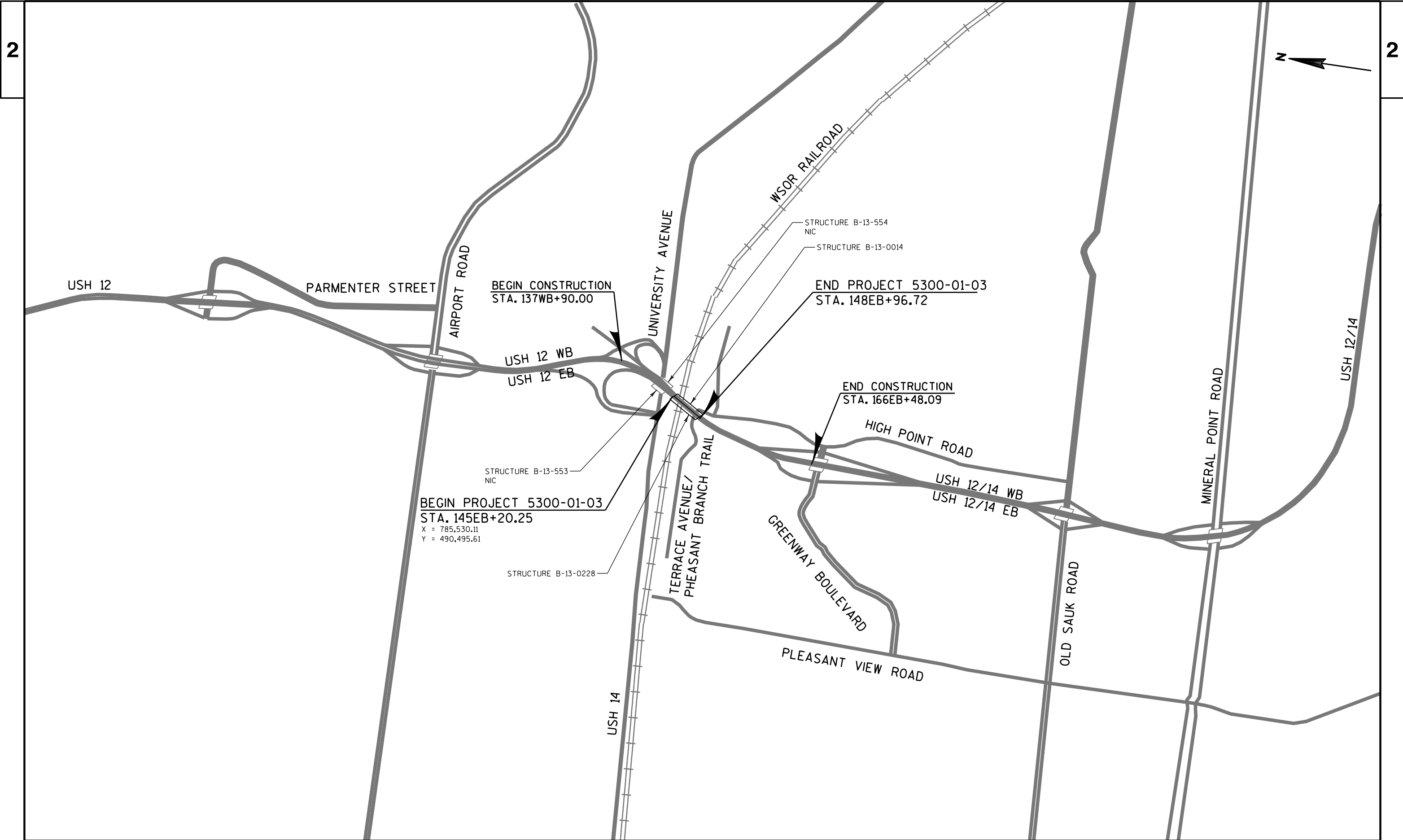
DISTURBED AREAS WITHIN THE RIGHT OF WAY ARE TO BE TOPSOILED (SALVAGED), FERTILIZED, SEEDED, AND EMATTED AS DIRECTED BY THE ENGINEER.

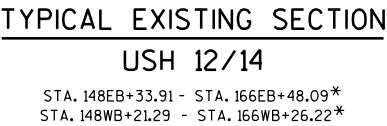
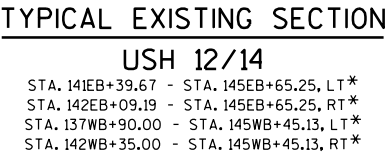
ABBREVIATIONS

AGG	AGGREGATE
BAD	BASE AGGREGATE DENSE
BM	BENCH MARK
C/L	CENTER OR CONSTRUCTION LINE
CONC	CONCRETE
CY	CUBIC YARD
D	DEGREE OF CURVE
Δ	DELTA
EAT	ENERGY ABSORBING TERMINAL
HMA	HOT MIX ASPHALT
L	LENGTH OF CURVE
LT	LEFT
MIN	MINIMUM
WL	MATCHLINE
NB	NORTHBOUND
NC	NORMAL CROWN
NIC	NOT IN CONTRACT
PAVT	PAVEMENT
PC	POINT OF CURVE
PCC	POINT OF COMPOUND CURVE
PI	POINT OF INTERSECTION
PT	POINT OF TANGENT
R	RADIUS OF CURVE
R/L	REFERENCE LINE
R/W	RIGHT OF WAY
RC	REVERSE CROWN
REQD	REQUIRED
RO	RUN OFF LENGTH
RT	RIGHT
SB	SOUTHBOUND
SDD	STANDARD DETAIL DRAWINGS
SE	SUPER ELEVATION
SF	SQUARE FOOT
STA	STATION
SY	SQUARE YARD
T	TANGENT LENGTH

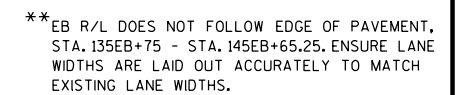
ALIGNMENT IDENTIFIERS

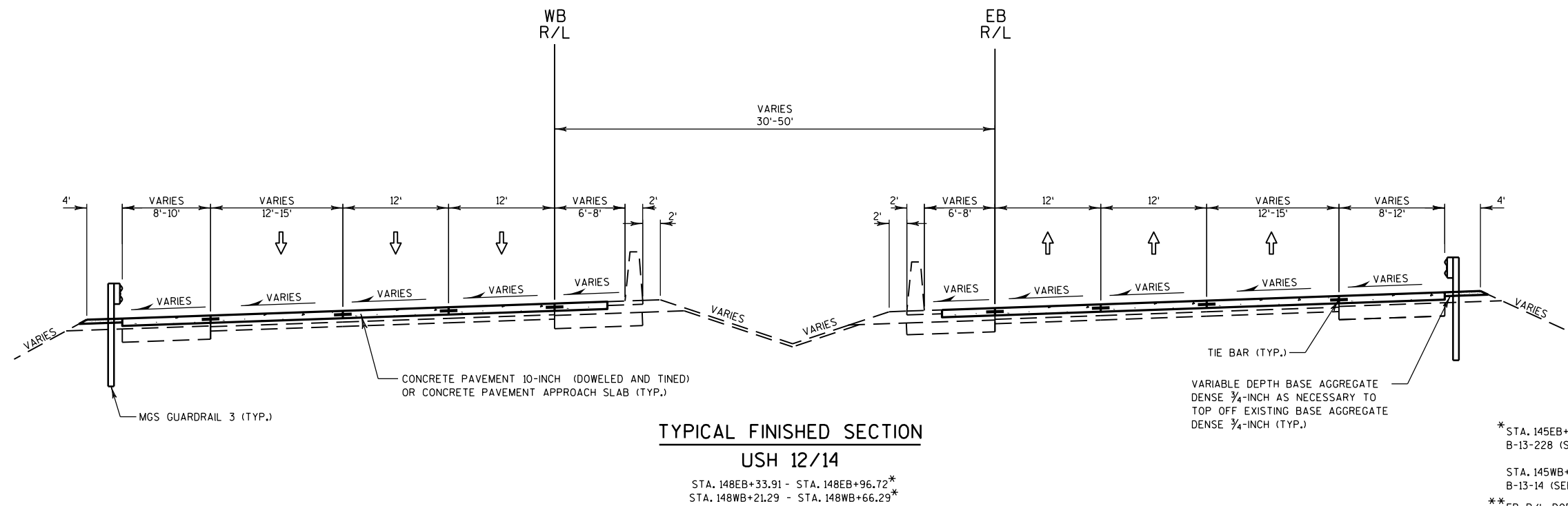
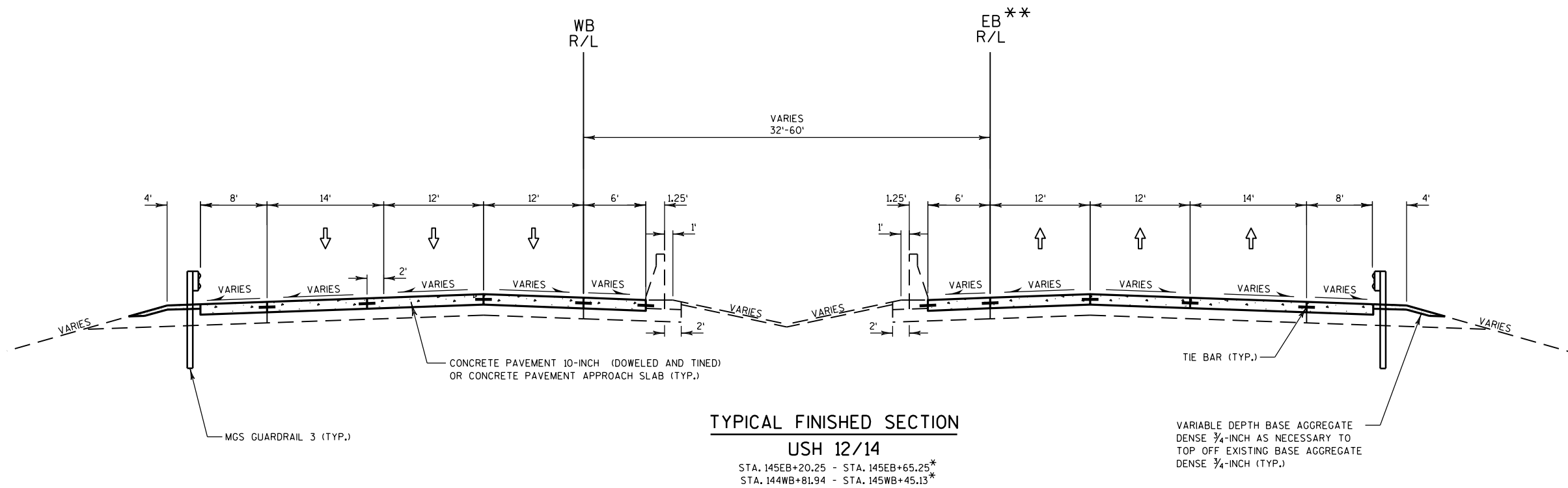
EB	USH 12/14 EB
WB	USH 12/14 WB





* EB R/L DOES NOT FOLLOW EDGE OF PAVEMENT,
STA. 135EB+75 - STA. 145EB+65.25. ENSURE LANE
WIDTHS ARE LAID OUT ACCURATELY TO MATCH
EXISTING LANE WIDTHS.

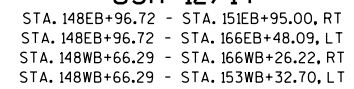


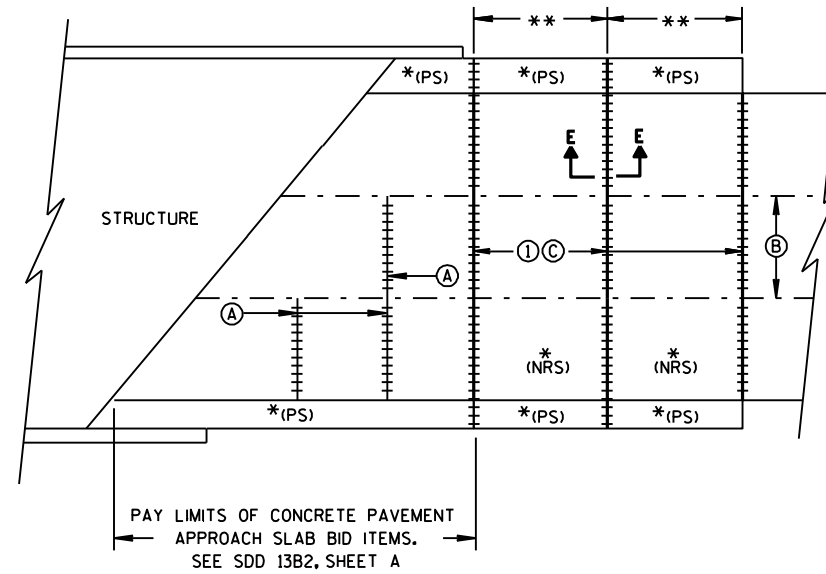


* STA. 145EB+65.25 - STA. 148EB+33.91
 B-13-228 (SEE BRIDGE PLANS)

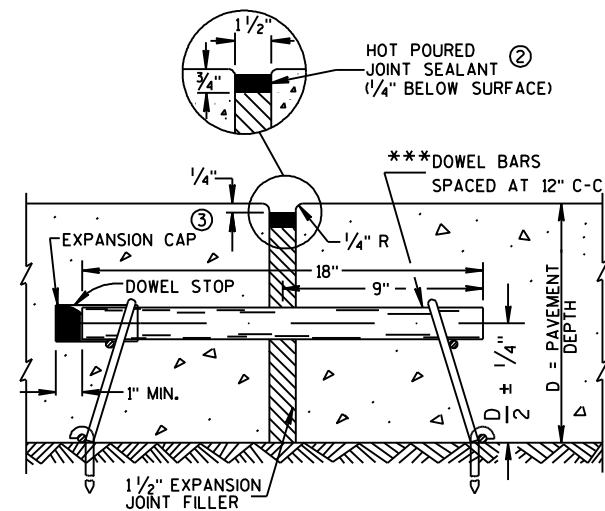
STA. 145WB+45.13 - STA. 148WB+21.29
 B-13-14 (SEE BRIDGE PLANS)

** EB R/L DOES NOT FOLLOW EDGE OF PAVEMENT.
 STA. 135EB+75 - STA. 145EB+65.25. ENSURE LANE
 WIDTHS ARE LAID OUT ACCURATELY TO MATCH
 EXISTING LANE WIDTHS.





- *(PS) = 10" PAVED CONCRETE SHOULDER: CONCRETE PAVEMENT
(SEE DETAILS ELSEWHERE IN THE PLAN)
*(NRS) = NON-REINFORCED CONCRETE SLAB
**STANDARD TRANSVERSE JOINT SPACING
(SEE SDD 13C4, SDD 13C11, & SDD 13C13)
***STANDARD DOWEL BAR DIAMETER
(SEE SDD 13C11 & SDD 13C13)
(A) STANDARD CONTRACTION JOINT NORMAL TO R OR L
(B) STANDARD LONGITUDINAL JOINT AND TIE BARS.
(C) 1 1/2" EXPANSION JOINT WITH DOWEL BARS NORMAL TO R OR L

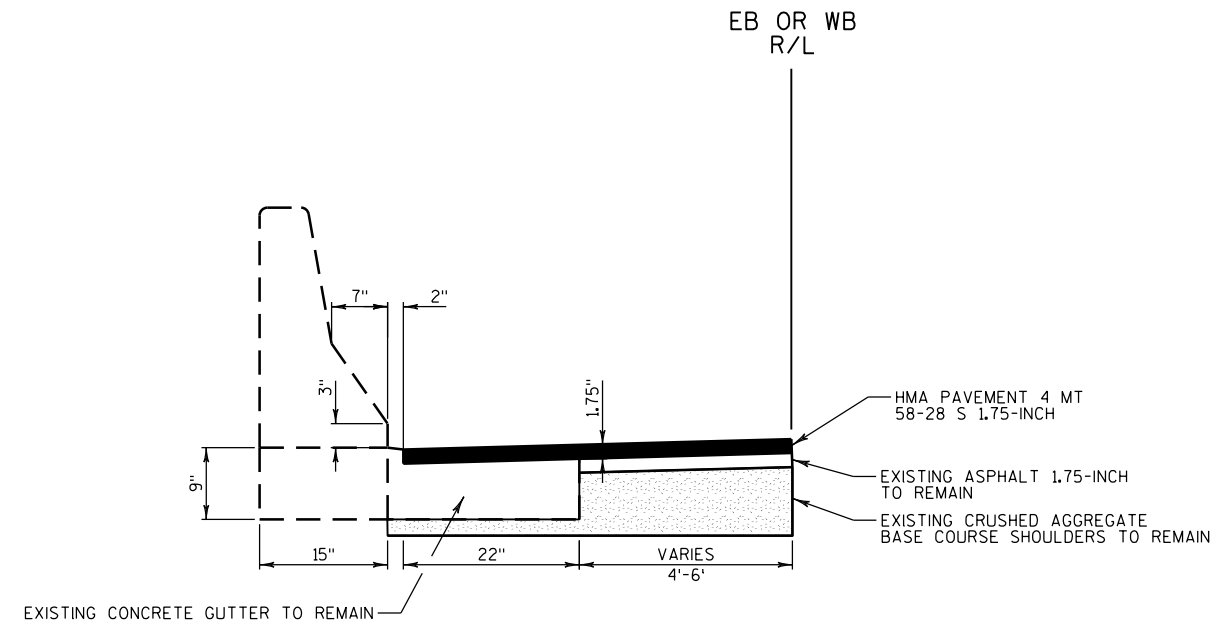
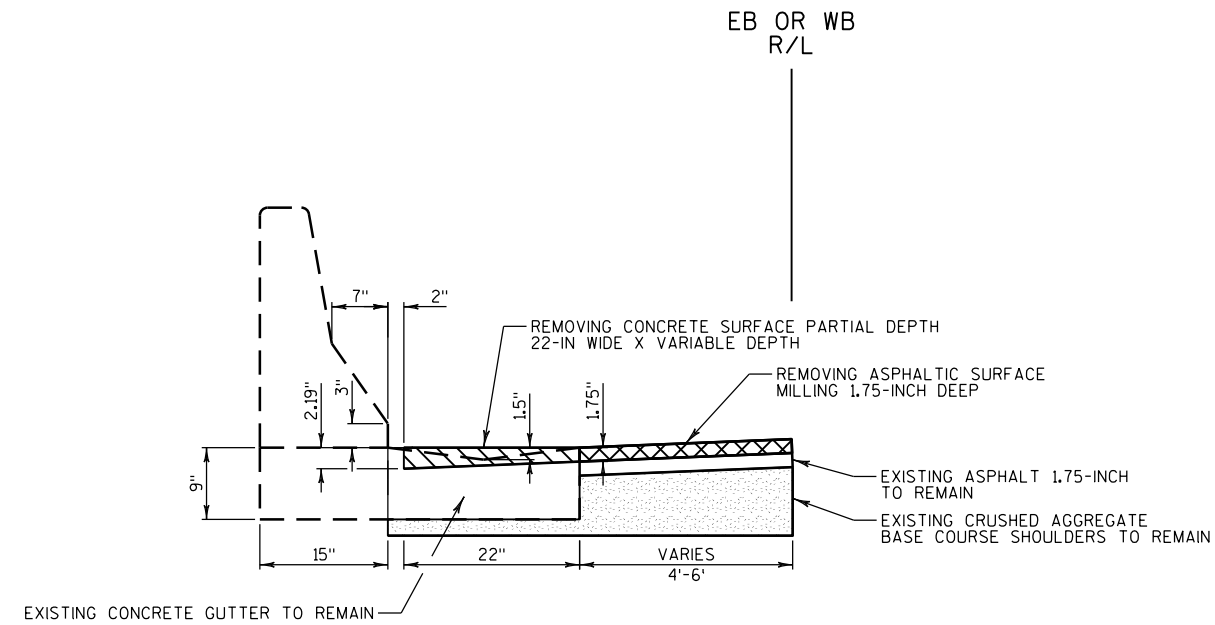


SECTION E-E
EXPANSION JOINT

CONCRETE BRIDGE APPROACH

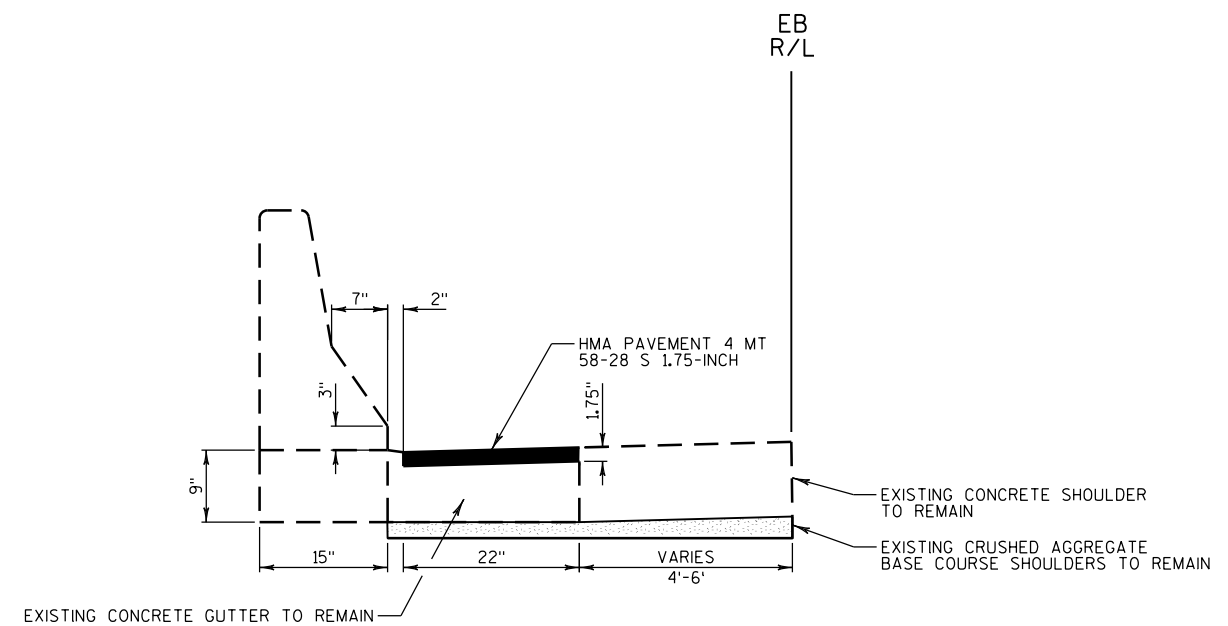
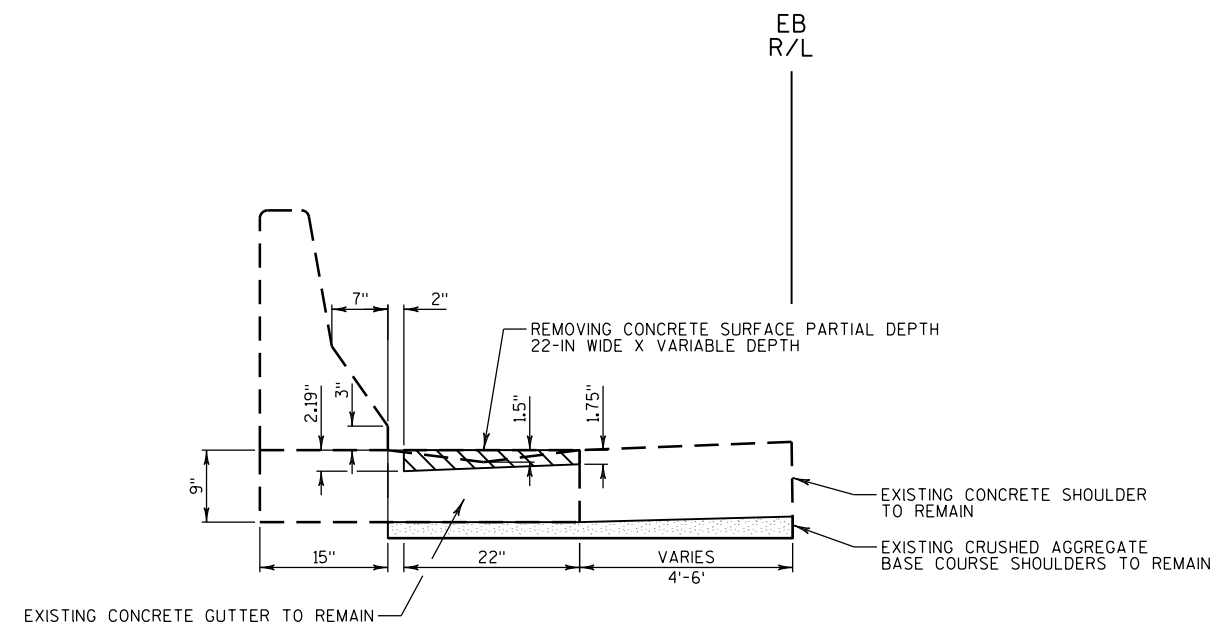
GENERAL NOTES

- DO NOT INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



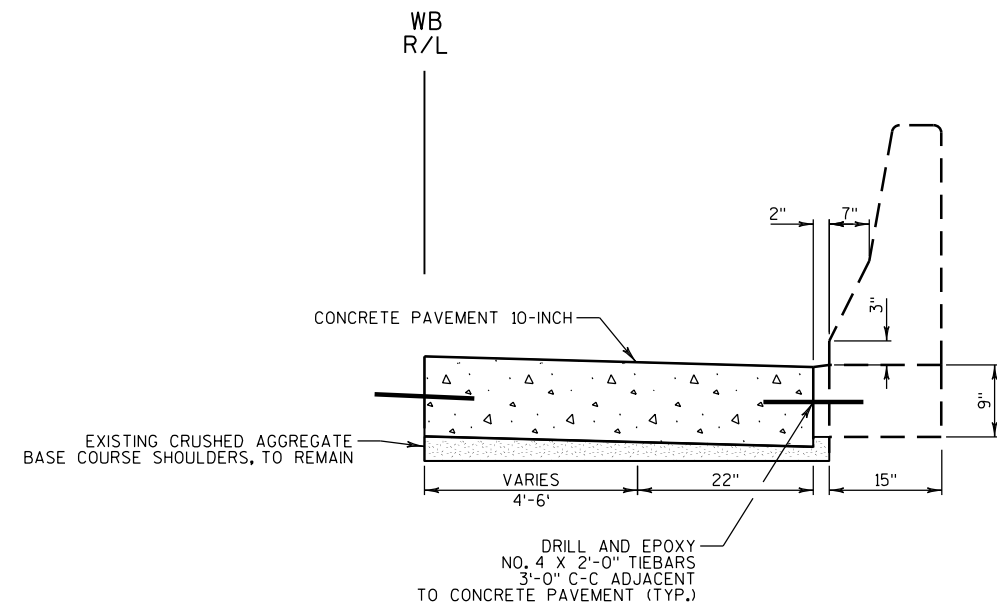
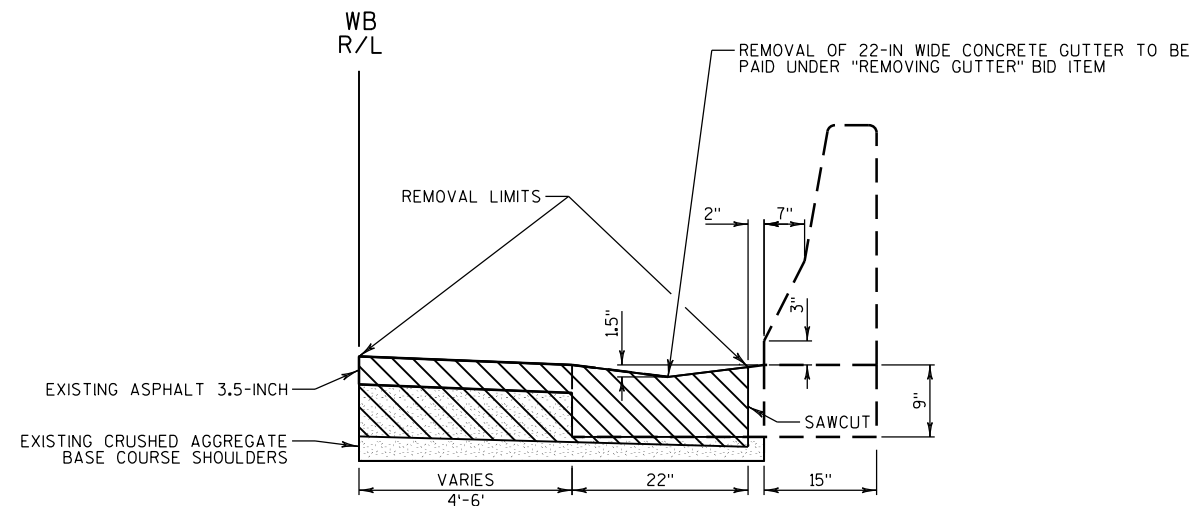
SHOULDER AND GUTTER MILLING AND ASPHALT OVERLAY AT MEDIAN CONCRETE BARRIER SINGLE FACED 32-INCH

STA. 143EB+40.00 - STA. 145EB+32.18
STA. 143WB+65.00 - STA. 144WB+81.94



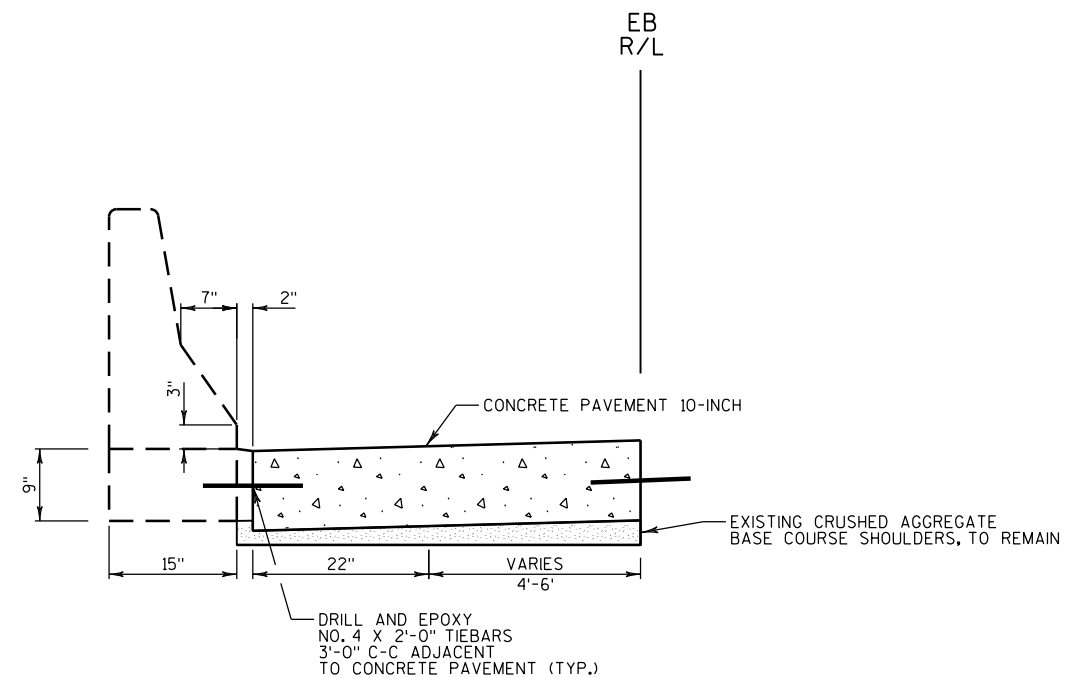
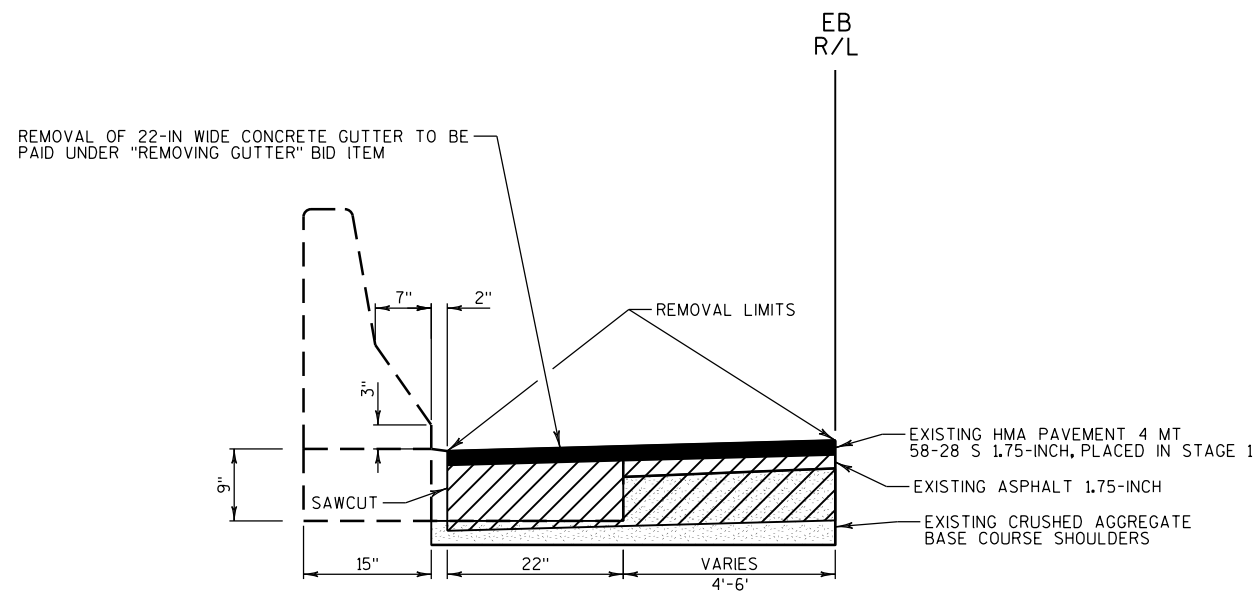
GUTTER MILLING AND ASPHALT OVERLAY AT MEDIAN CONCRETE BARRIER SINGLE FACED 32-INCH

STA. 145EB+32.18 - STA. 145EB+50.91



SHOULDER AND GUTTER REMOVAL AND CONCRETE PLACEMENT AT MEDIAN

STA. 144WB+81.94 - STA. 145WB+23.25

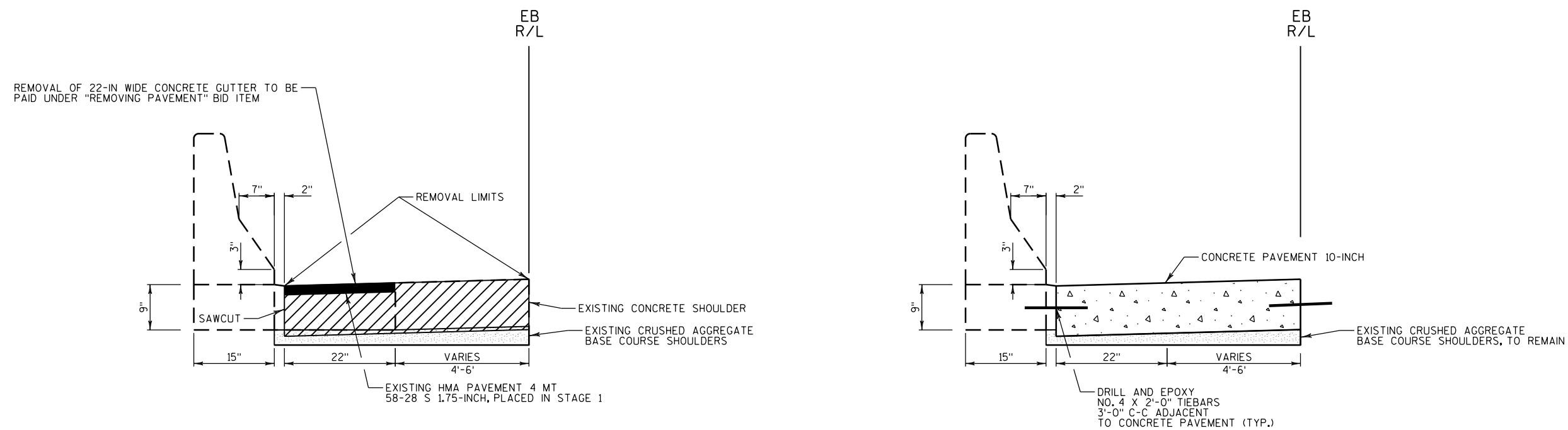


SHOULDER AND GUTTER REMOVAL AND CONCRETE PLACEMENT AT MEDIAN

STA. 145EB+20.25 - STA. 145EB+32.18

NOTES

- 1) CONTRACTOR TO SAWCUT GUTTER AS CLOSE TO FACE OF BARRIER AS POSSIBLE, AS DIRECTED BY THE ENGINEER.

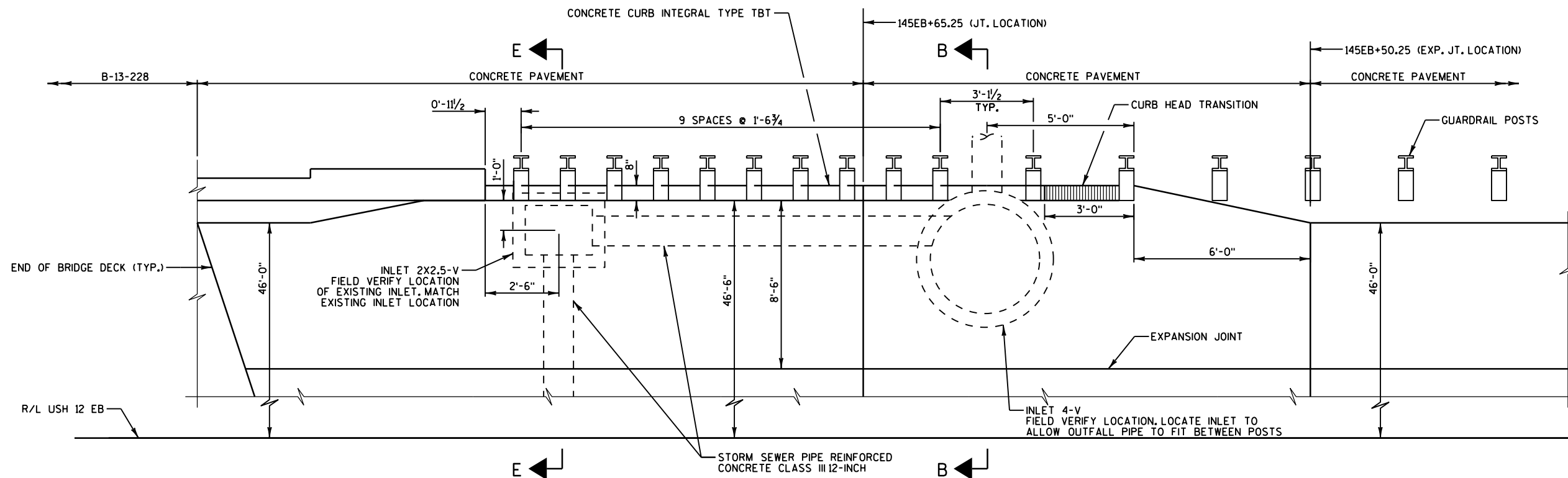


SHOULDER AND GUTTER REMOVAL AND CONCRETE PLACEMENT AT MEDIAN

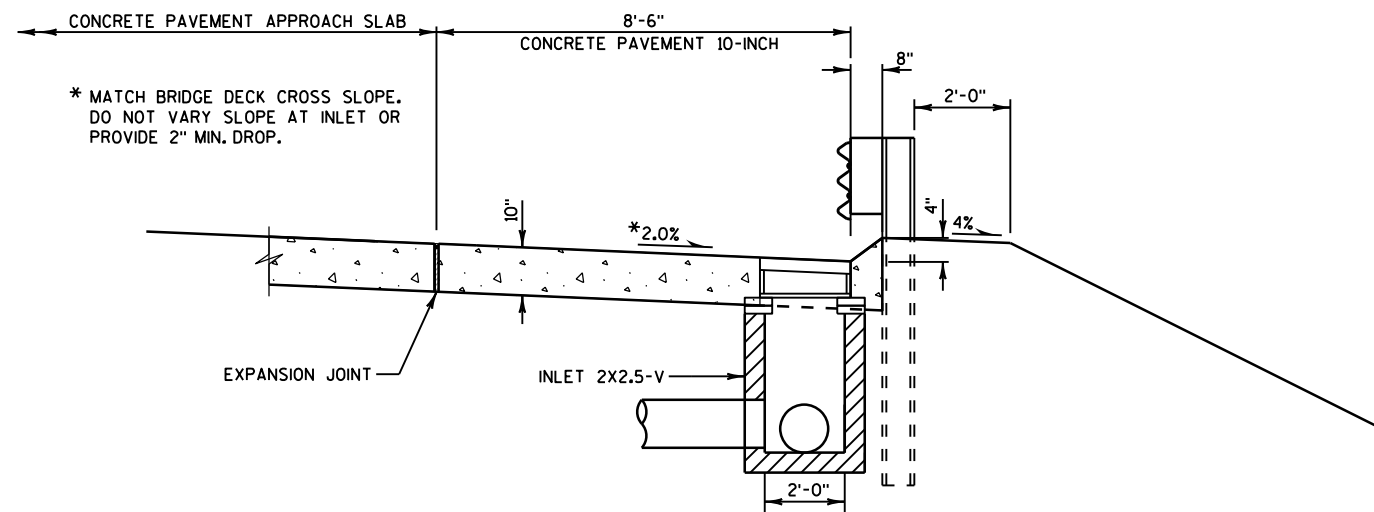
STA. 145EB+32.18 - STA. 145EB+50.91

NOTES

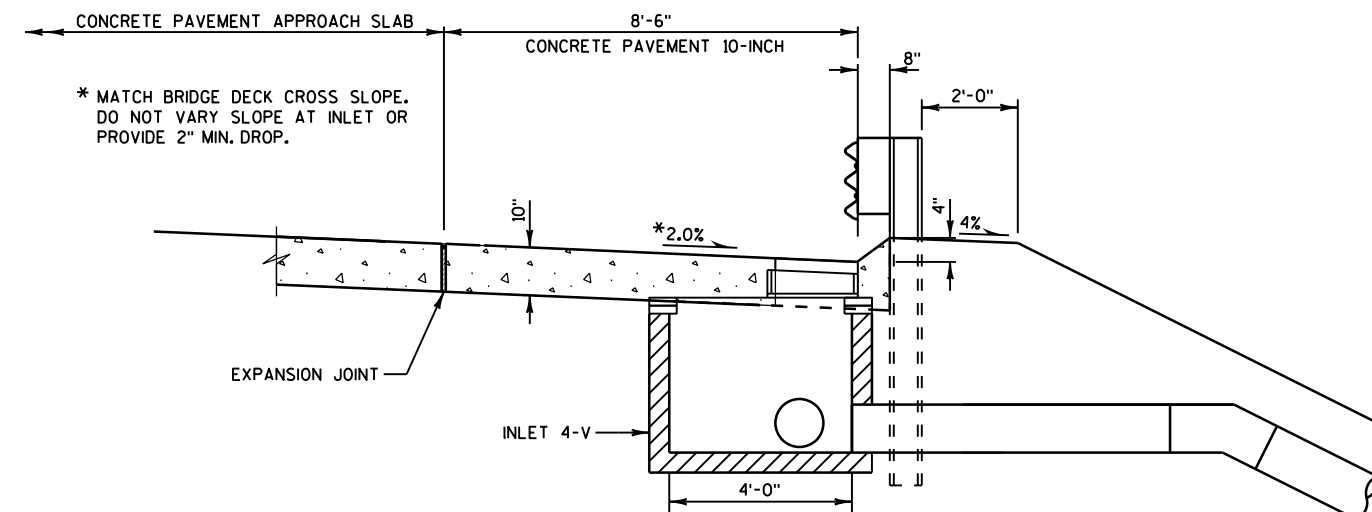
- 1) CONTRACTOR TO SAWCUT GUTTER AS CLOSE TO FACE OF BARRIER AS POSSIBLE, AS DIRECTED BY THE ENGINEER.



PLAN VIEW AT DROP INLET, USH 12 EB OUTSIDE SHOULDER WITH GUARDRAIL



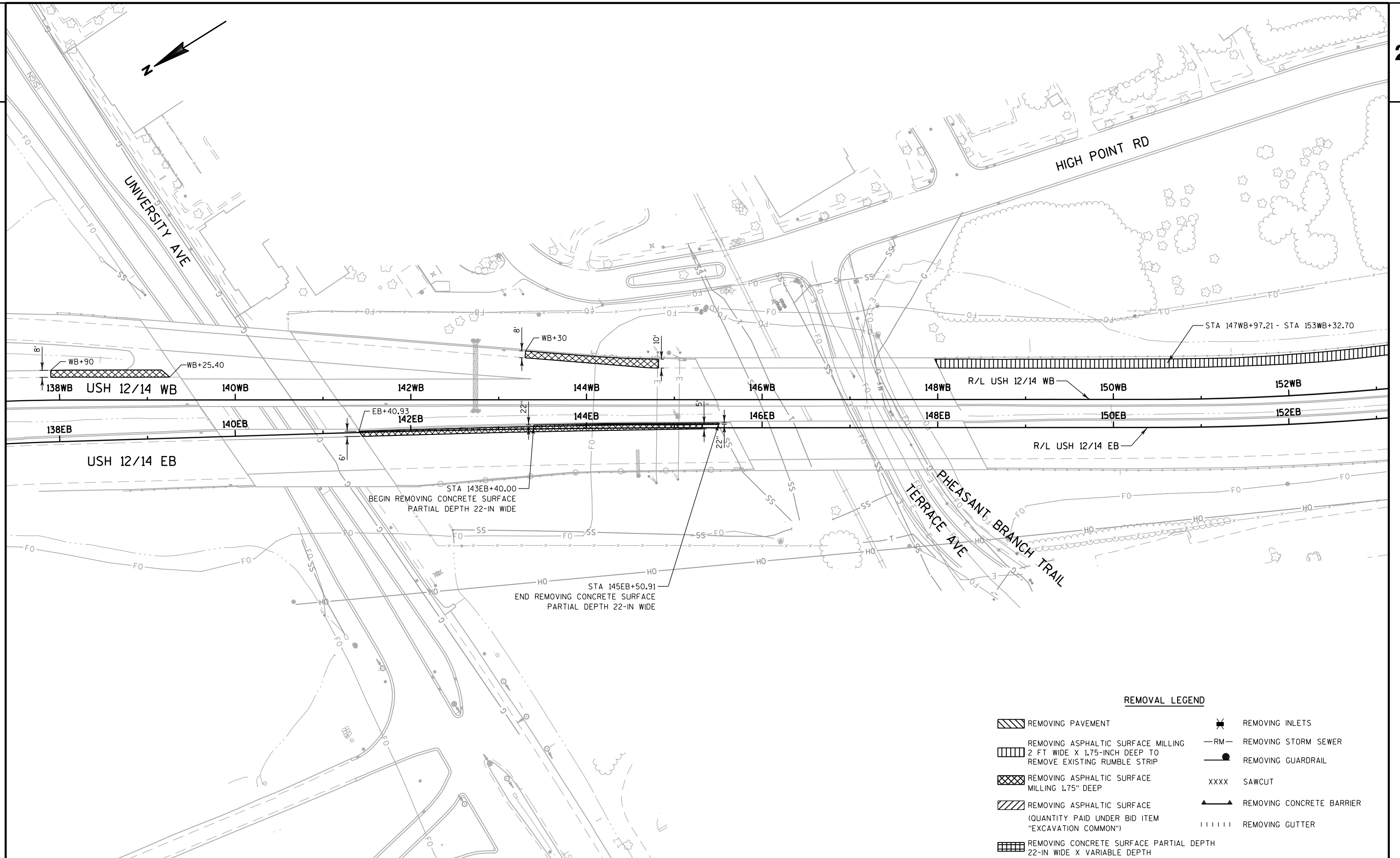
SECTION E-E



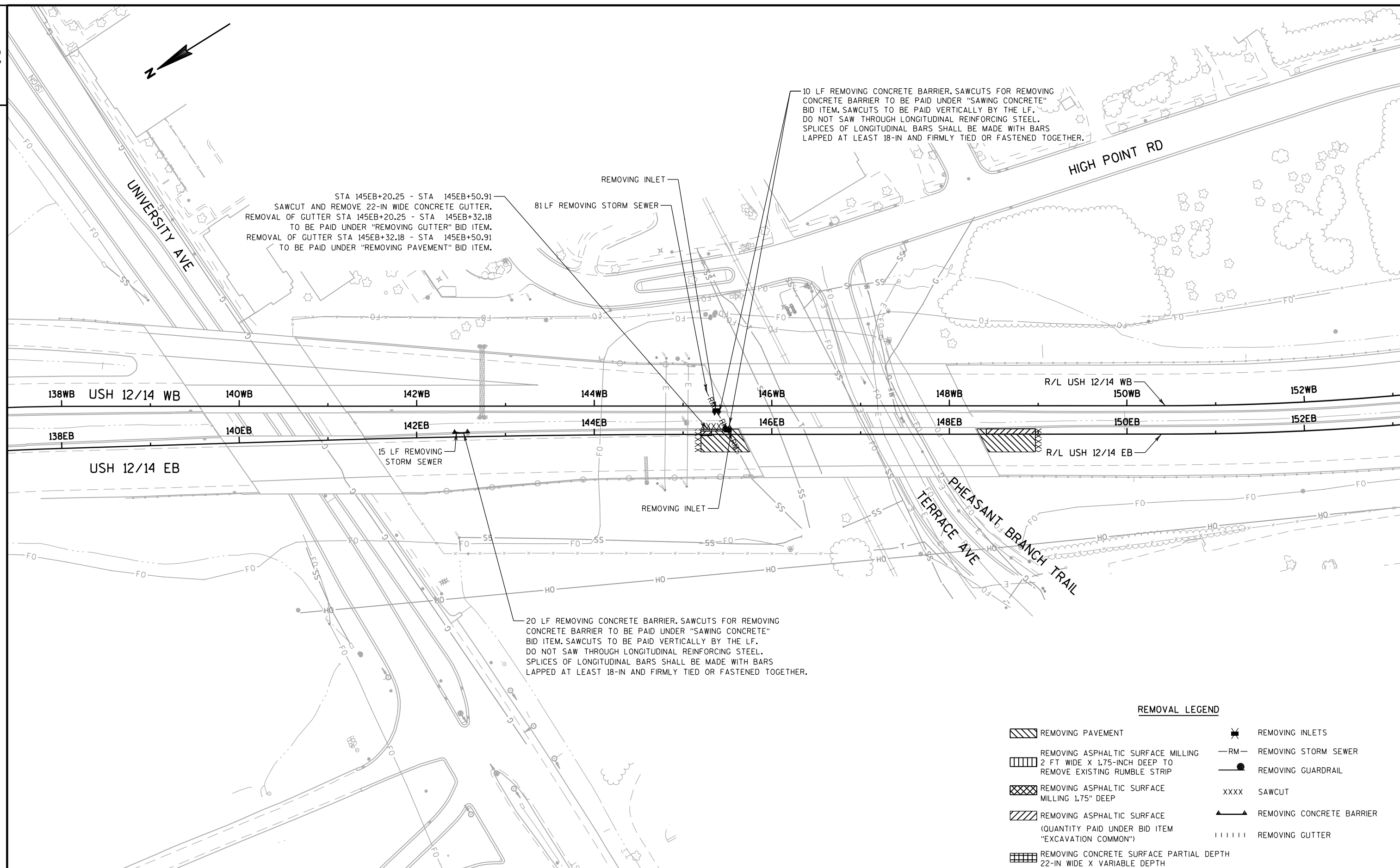
SECTION B-B

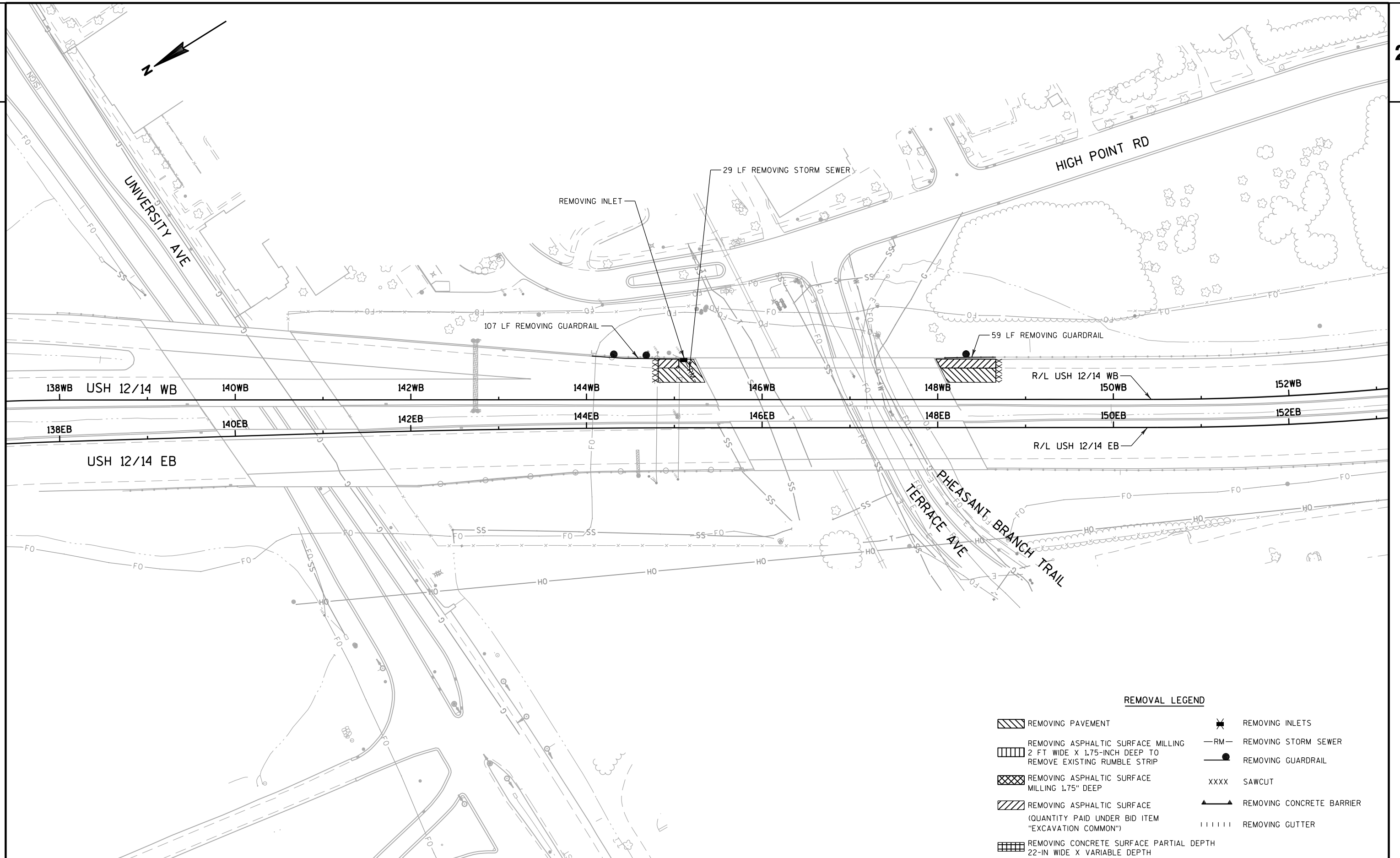
GENERAL NOTES

- ① SEE S.D.D. "CONCRETE SURFACE DRAINS DROP INLET TYPE AT STRUCTURES" FOR ADDITIONAL NOTES AND DETAILS NOT SHOWN.
- ② INFORMATION SHOWN ON THIS SHEET SUPERSEDES STANDARD DETAIL DRAWING.
- ③ CONCRETE SHOWN ON THIS DETAIL TO BE PAID UNDER THE BID ITEMS "CONCRETE PAVEMENT 10-INCH" AND "CONCRETE CURB INTEGRAL TYPE TBT".

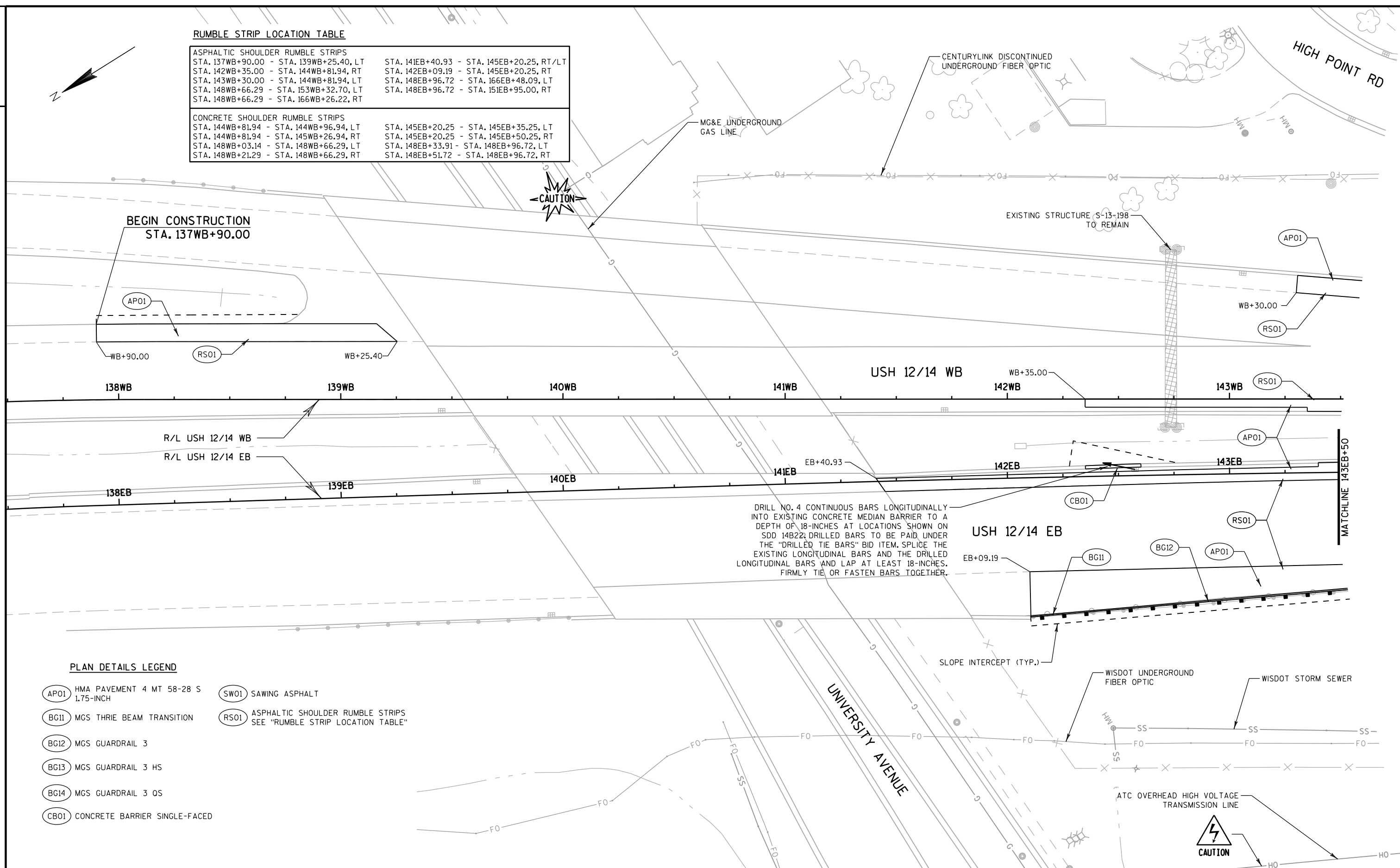


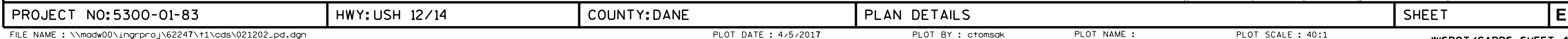


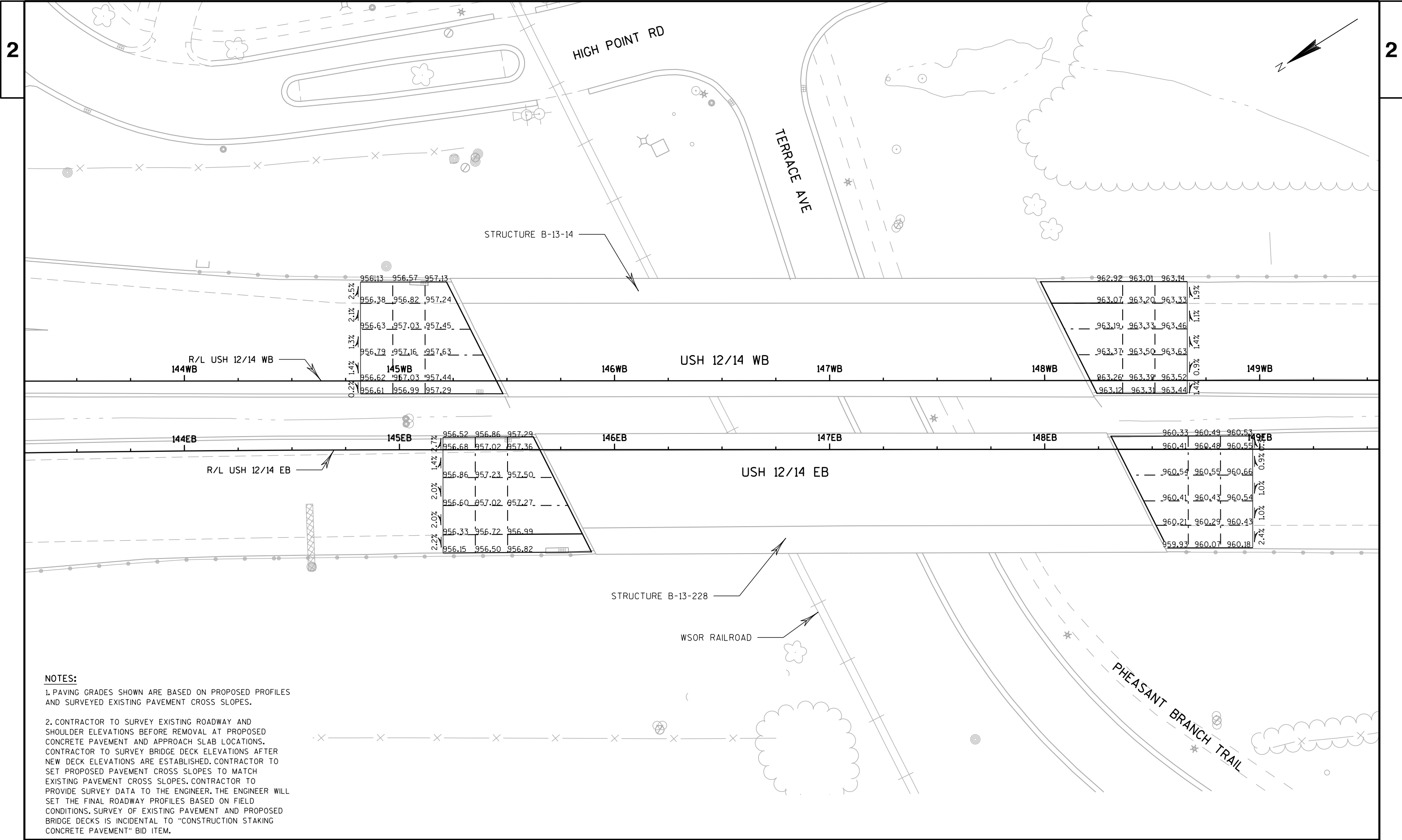




ASPHALTIC SHOULDER RUMBLE STRIPS STA. 137WB+90.00 - STA. 139WB+25.40, LT STA. 142WB+35.00 - STA. 144WB+81.94, RT STA. 143WB+30.00 - STA. 144WB+81.94, LT STA. 148WB+66.29 - STA. 153WB+32.70, LT STA. 148WB+66.29 - STA. 166WB+26.22, RT		STA. 141EB+40.93 - STA. 145EB+20.25, RT/LT STA. 142EB+09.19 - STA. 145EB+20.25, RT STA. 148EB+96.72 - STA. 166EB+48.09, LT STA. 148EB+96.72 - STA. 151EB+95.00, RT
CONCRETE SHOULDER RUMBLE STRIPS STA. 144WB+81.94 - STA. 144WB+96.94, LT STA. 144WB+81.94 - STA. 145WB+26.94, RT STA. 148WB+03.14 - STA. 148WB+66.29, LT STA. 148WB+21.29 - STA. 148WB+66.29, RT		STA. 145EB+20.25 - STA. 145EB+35.25, LT STA. 145EB+20.25 - STA. 145EB+50.25, RT STA. 148EB+33.91 - STA. 148EB+96.72, LT STA. 148EB+51.72 - STA. 148EB+96.72, RT







PROJECT NO:5300-01-83

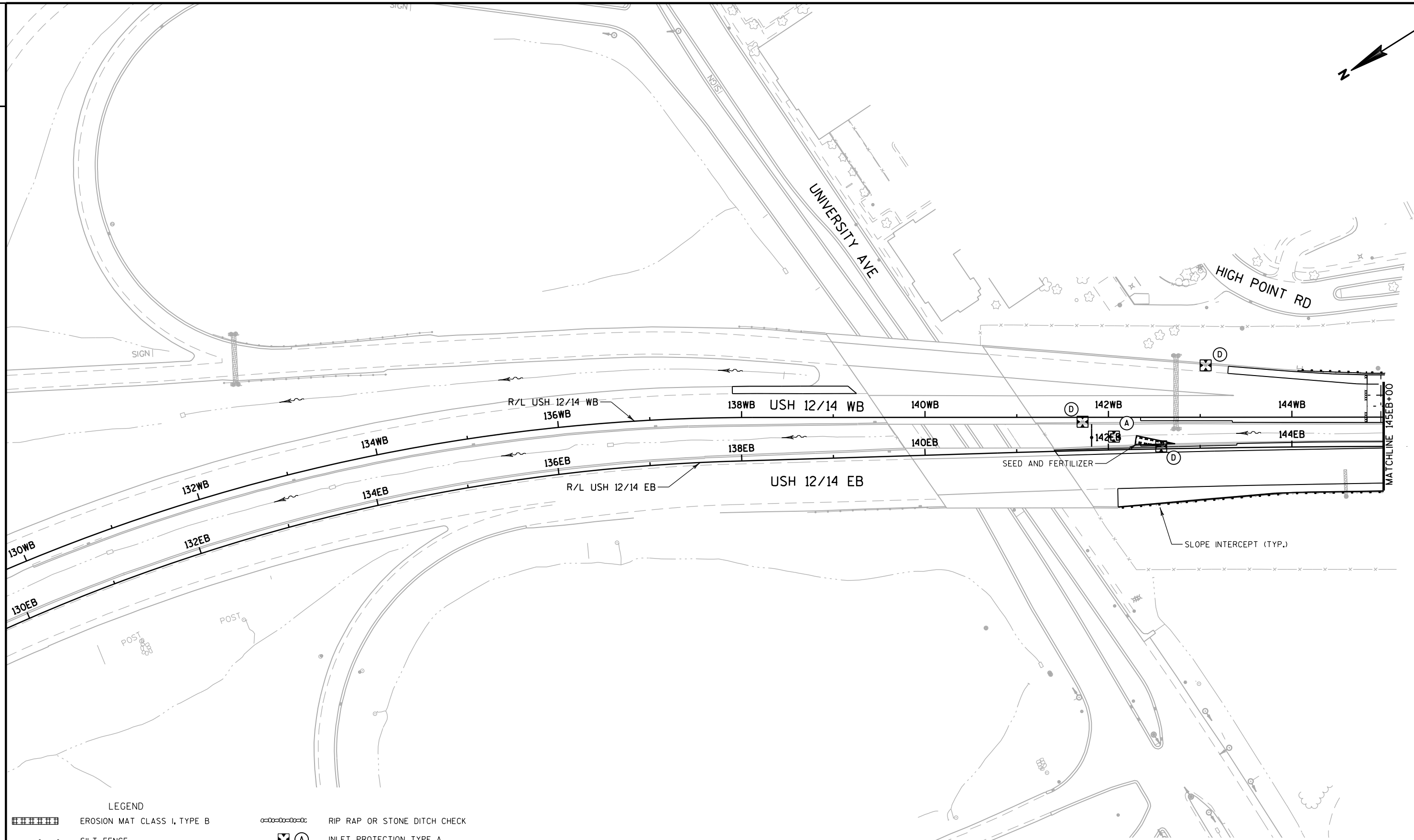
HWY:USH 12/14

COUNTY:DANE

PAVING GRADES

SHEET

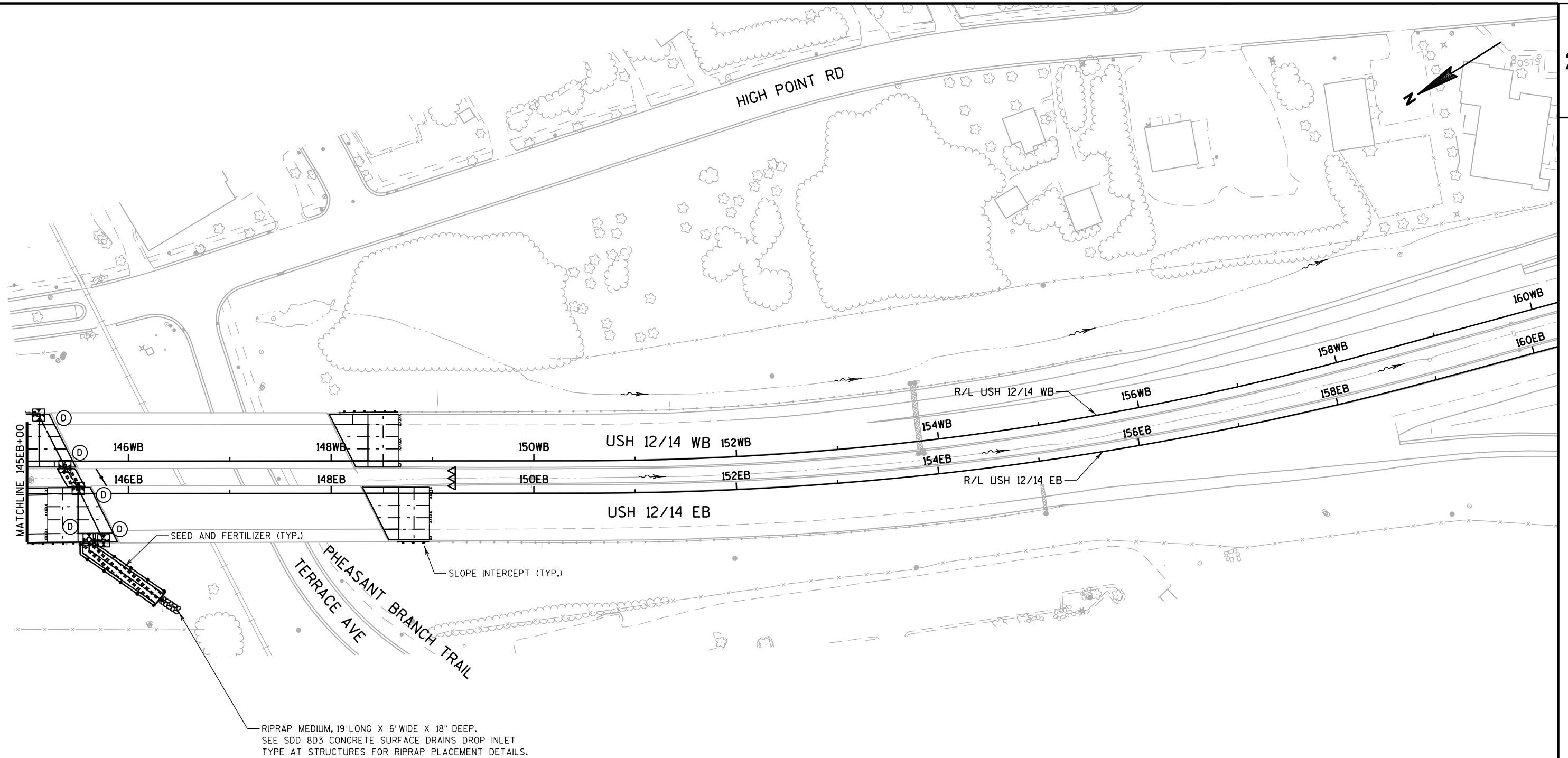
E



LEGEND

	EROSION MAT CLASS I, TYPE B		RIP RAP OR STONE DITCH CHECK
	SILT FENCE		INLET PROTECTION TYPE A
	TEMPORARY DITCH CHECK		INLET PROTECTION TYPE D
	SURFACE WATER FLOW		

NOTES:
 1. THE EROSION CONTROL FEATURES AS SHOWN ON THE PLANS ARE AT SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.



NOTES:

1. THE EROSION CONTROL FEATURES AS SHOWN ON THE PLANS ARE AT SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

LEGEND

	EROSION MAT CLASS I, TYPE B		RIP RAP OR STONE DITCH CHECK
	SILT FENCE		INLET PROTECTION TYPE A
	TEMPORARY DITCH CHECK		INLET PROTECTION TYPE D
	SURFACE WATER FLOW		

PROJECT NO: 5300-01-83

HWY: USH 12/14

COUNTY: DANE

EROSION CONTROL

SHEET

E

FILE NAME : \\madw00\ingrproj\62247\1\cds\022002_ec.dgn

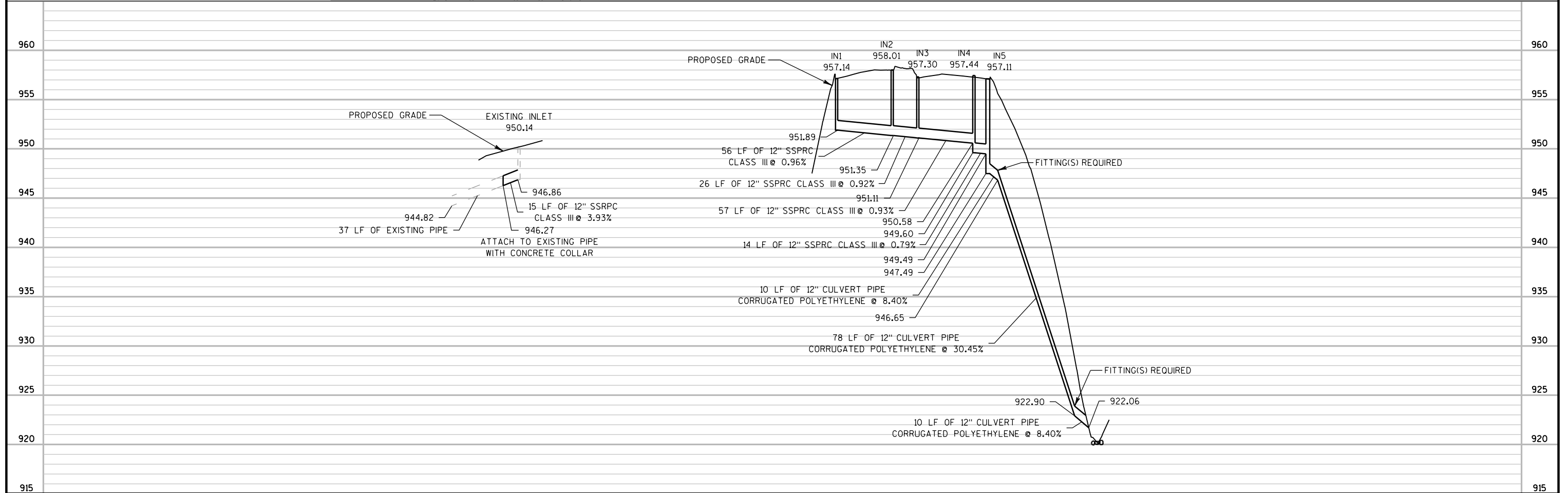
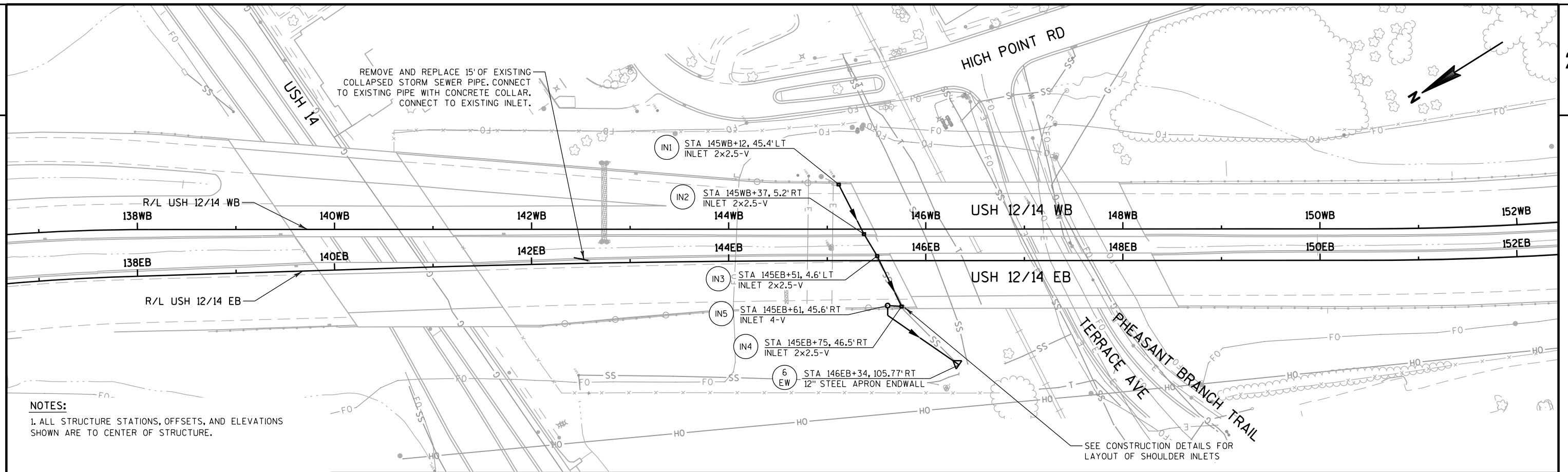
PLOT DATE : 4/5/2017

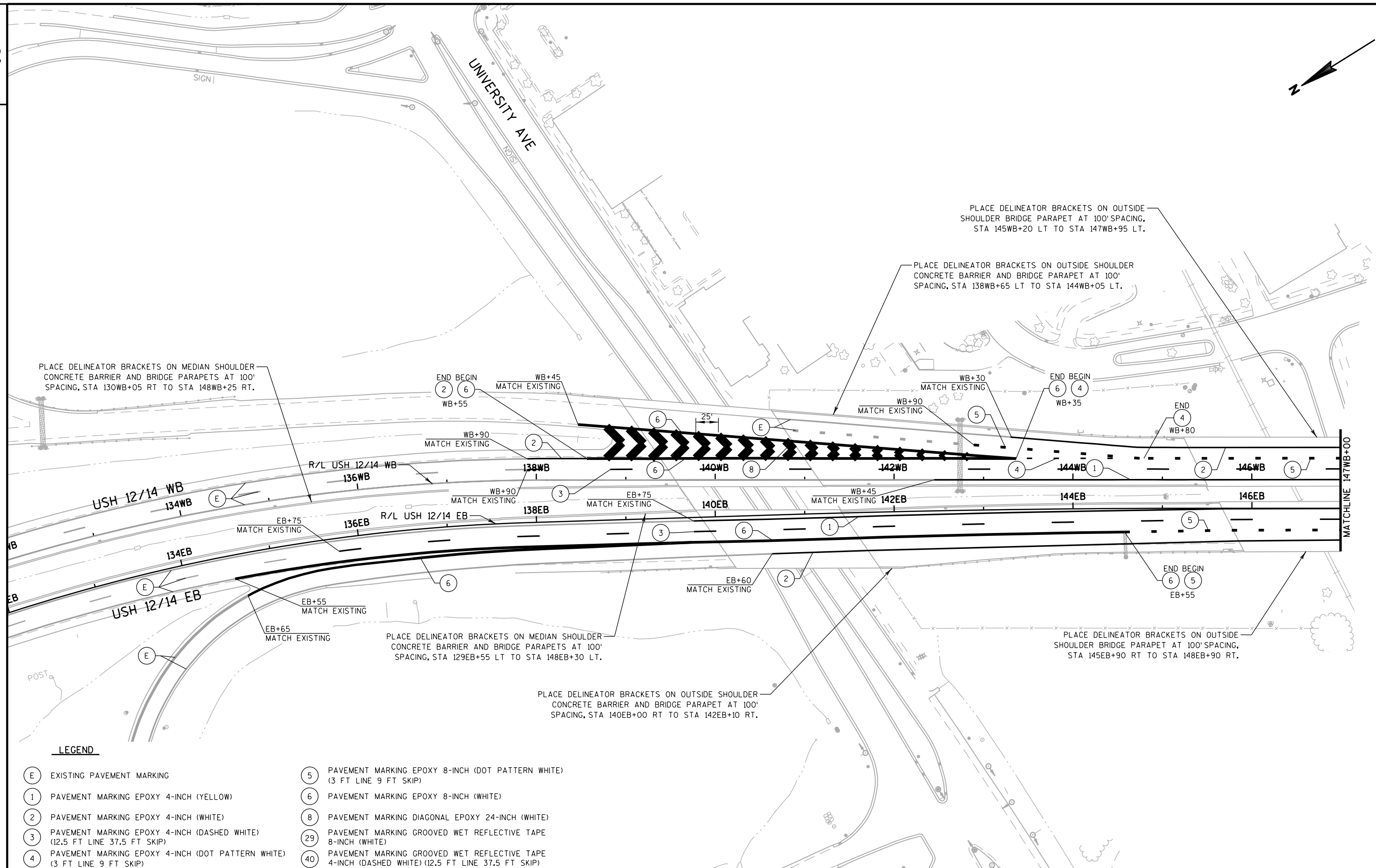
PLOT BY : ctoamsk

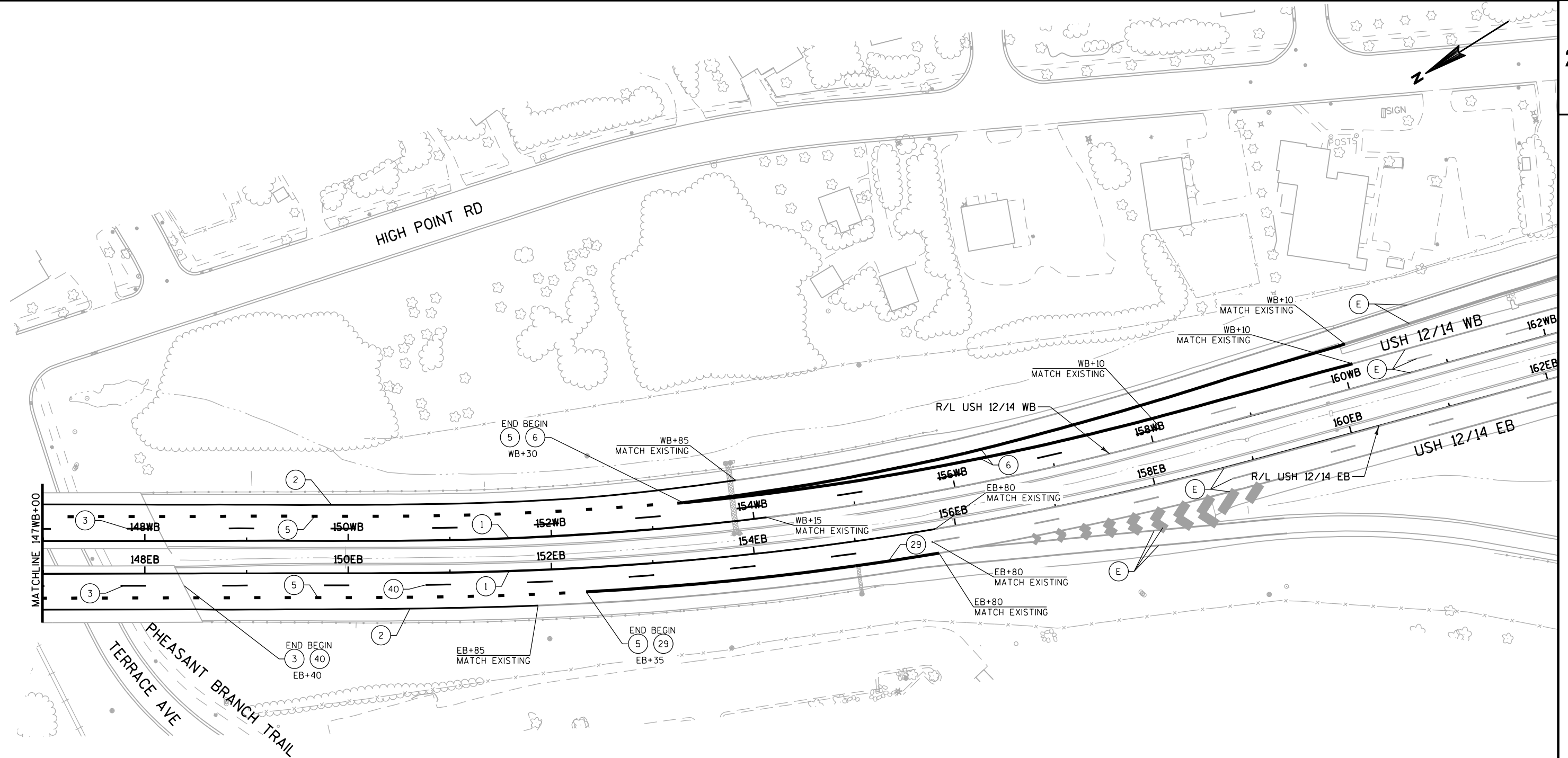
PLOT NAME :

PLOT SCALE : 100:1

WISDOT/CADDs SHEET 42





**LEGEND**

- | | |
|--|---|
| (E) EXISTING PAVEMENT MARKING | (5) PAVEMENT MARKING EPOXY 8-INCH (DOT PATTERN WHITE) (3 FT LINE 9 FT SKIP) |
| (1) PAVEMENT MARKING EPOXY 4-INCH (YELLOW) | (6) PAVEMENT MARKING EPOXY 8-INCH (WHITE) |
| (2) PAVEMENT MARKING EPOXY 4-INCH (WHITE) | (8) PAVEMENT MARKING DIAGONAL EPOXY 24-INCH (WHITE) |
| (3) PAVEMENT MARKING EPOXY 4-INCH (DASHED WHITE) (12.5 FT LINE 37.5 FT SKIP) | (29) PAVEMENT MARKING GROOVED WET REFLECTIVE TAPE 8-INCH (WHITE) |
| (4) PAVEMENT MARKING EPOXY 4-INCH (DOT PATTERN WHITE) (3 FT LINE 9 FT SKIP) | (40) PAVEMENT MARKING GROOVED WET REFLECTIVE TAPE 4-INCH (DASHED WHITE) (12.5 FT LINE 37.5 FT SKIP) |

PROJECT NO:5300-01-83

HWY:USH 12/14

COUNTY:DANE

PAVEMENT MARKINGS

SHEET

E

GENERAL NOTES FOR TRAFFIC CONTROL

1. THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGN DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
2. "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
3. FOR NIGHTTIME OPERATION, ALL DRUMS IN TAPERS SHALL HAVE A TYPE C STEADY BURN WARNING LIGHT.
4. ALL TYPE III BARRICADES SHALL BE 8' WIDE, UNLESS OTHERWISE NOTED, AND EQUIPPED WITH TWO TYPE A (LOW INTENSITY FLASHING) LIGHTS.
5. WORK AREAS SHOWN MAY NOT ILLUSTRATE ALL REMOVALS. SEE REMOVAL SHEETS FOR ADDITIONAL INFORMATION.
6. PAVEMENT MARKING THAT IS SHOWN SHADED ON TRAFFIC CONTROL PLANS ARE THERE FOR REFERENCE ONLY. PAVEMENT MARKING SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
7. ALL PAVEMENT MARKING STATIONING IN TRAFFIC CONTROL PLANS HAVE THE PREFIX OF THE ALIGNMENT THAT IT IS MEASURED OFF OF, IN THE STATION CALLOUT.
8. FOR ALL CONCRETE BARRIER TEMPORARY PRECAST, THERE WILL BE DELINEATORS ATTACHED PER STANDARD DETAIL DRAWING CONCRETE BARRIER TEMPORARY PRECAST 12'-6". PLACE REFLECTORS OF THE APPROPRIATE COLOR ON BOTH SIDES OF THE DELINEATOR.
9. SEE S.D.D. 15D12 "TRAFFIC CONTROL, LANE CLOSURE", S.D.D. 15D14 "TRAFFIC CONTROL, TWO LANE CLOSURE ON FREEWAY OR EXPRESSWAY, SHORT-TERM (LESS THAN 24 HOURS)" AND S.D.D. 15D27 "TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED ROADWAY, SPEEDS GREATER THAN 40 M.P.H." FOR SHOULDER AND LANE CLOSURE DETAILS FOR STAGE 1 AND STAGE 5 CONSTRUCTION.
10. NUMBER, LOCATION, AND SPACING OF TRAFFIC CONTROL DEVICES AND SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
11. SIGNS IN CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE COVERED AS DIRECTED BY THE ENGINEER AND PAID FOR UNDER THE ITEM "TRAFFIC CONTROL COVERING SIGNS TYPE 1 OR TYPE 2."
12. EXISTING LANE WIDTHS ARE BASED ON AS-BUILT DATA AND MAY VARY IN THE FIELD. VERIFY WIDTHS PRIOR TO SETTING TRAFFIC CONTROL TO ENSURE PROPER LANE WIDTHS ARE ACHIEVED.
13. TURNING TRAFFIC CONTROL DEVICES WHEN NOT IN USE TO OBSCURE THE MESSAGE IS NOT ALLOWED.
14. TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
15. SHOULDERS MAY BE CLOSED IF REQUIRED BY WORK OPERATIONS, BUT THE RIGHT AND LEFT SHOULDER MAY NOT BE CLOSED IN THE SAME AREA AT THE SAME TIME. ALL SHOULDER CLOSURES MUST PROVIDE TRAFFIC CONTROL DEVICES PER THE "TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED ROADWAY, SPEEDS GREATER THAN 40 M.P.H." SDD.

STAGE 1

TRAFFIC

ALL WORK TO BE PERFORMED DURING NIGHTTIME SINGLE LANE CLOSURES (7PM – 6AM ALL NIGHTS). WORK IS NOT ALLOWED DURING DAYTIME HOURS (6AM – 7PM ALL DAYS). 2-LANES OF TRAFFIC IN EB DIRECTION ON EXISTING MIDDLE AND OUTSIDE LANE. 1-LANE OF TRAFFIC IN WB DIRECTION ON EXISTING INSIDE LANE. WB ON-RAMP AT GREENWAY BOULEVARD UNDER NIGHTTIME CLOSURE (7PM-6AM ALL NIGHTS) ONLY WHEN NECESSARY TO PERFORM USH 12 WB OUTSIDE SHOULDER WORK. NIGHTTIME CLOSURES ALLOWED ONLY FOR REMOVING EXISTING PAVEMENT MARKINGS, INSTALLING TEMPORARY PAVEMENT MARKINGS, REMOVING RUMBLE STRIPS, MILLING AND PAVING ASPHALT SHOULDERS, AND INSTALLING TRAFFIC CONTROL DEVICES FOR THE FOLLOWING STAGE, AS DIRECTED BY THE ENGINEER.

- SEE "TRAFFIC CONTROL PLAN: STAGE 1"

CONSTRUCTION AND WORK

1. MILL EXISTING EB INSIDE SHOULDER ASPHALT 1.75-INCH AND PAVE 1.75-INCH HMA PAVEMENT. REMOVE EB MEDIAN CONCRETE GUTTER PARTIAL DEPTH AND PAVE 1.75-INCH ASPHALT PAVEMENT. MILL EXISTING WB OUTSIDE SHOULDER ASPHALT 1.75-INCH AND PAVE 1.75-INCH HMA PAVEMENT. MILL EXISTING WB OUTSIDE SHOULDER ASPHALT RUMBLE STRIP 1.75-INCH AND REPLACE WITH 1.75-INCH HMA PAVEMENT (2-FT. WIDE).

STAGE 2

TRAFFIC

2-LANES OF TRAFFIC IN EB DIRECTION ON EXISTING MEDIAN SHOULDER AND MEDIAN LANE. 2-LANES OF TRAFFIC IN WB DIRECTION ON EXISTING OUTSIDE SHOULDER AND OUTSIDE LANE. EB ON-RAMP AT UNIVERSITY AVENUE, WB ON-RAMP AT GREENWAY BOULEVARD, AND TERRACE AVENUE ARE UNDER FULL CLOSURES. PHEASANT BRANCH TRAIL ADJACENT TO TERRACE AVENUE TO BE CLOSED AS NOTED IN THE SPECIAL PROVISIONS.

- SEE "TRAFFIC CONTROL PLAN: STAGE 2"

CONSTRUCTION AND WORK

1. PERFORM ALL STAGE 2 ROADWAY AND STRUCTURE WORK AS DETAILED IN THE PLANS INCLUDING CONCRETE REMOVAL AND REPLACEMENT, STORM SEWER AND INLET REMOVAL AND REPLACEMENT, BEAMGUARD REMOVAL AND REPLACEMENT, DECK REMOVAL AND REPLACEMENT, DECK OVERLAY, EXPANSION JOINT REPLACEMENT, AND WINGWALL REPLACEMENT.
2. MILL EXISTING EB OUTSIDE SHOULDER ASPHALT 1.75-INCH AND PAVE 1.75-INCH HMA PAVEMENT. MILL EXISTING EB OUTSIDE SHOULDER ASPHALT RUMBLE STRIP 1.75-INCH AND REPLACE WITH 1.75-INCH HMA PAVEMENT (2-FT. WIDE). MILL EXISTING WB INSIDE SHOULDER ASPHALT 1.75-INCH AND PAVE 1.75-INCH HMA PAVEMENT. REMOVE WB MEDIAN CONCRETE GUTTER PARTIAL DEPTH AND PAVE 1.75-INCH ASPHALT PAVEMENT.

STAGE 3

TRAFFIC

2-LANES OF TRAFFIC IN EB DIRECTION ON EXISTING OUTSIDE SHOULDER AND OUTSIDE LANE. 2-LANES OF TRAFFIC IN WB DIRECTION ON EXISTING OUTSIDE SHOULDER AND OUTSIDE LANE. EB ON-RAMP AT UNIVERSITY AVENUE, WB ON-RAMP AT GREENWAY BOULEVARD, AND TERRACE AVENUE ARE UNDER FULL CLOSURES. PHEASANT BRANCH TRAIL ADJACENT TO TERRACE AVENUE TO BE CLOSED AS NOTED IN THE SPECIAL PROVISIONS.

- SEE "TRAFFIC CONTROL PLAN: STAGE 3"

CONSTRUCTION AND WORK

1. PERFORM ALL STAGE 3 ROADWAY AND STRUCTURE WORK AS DETAILED IN THE PLANS INCLUDING CONCRETE REMOVAL AND REPLACEMENT, CONCRETE BARRIER REMOVAL AND REPLACEMENT, STORM SEWER AND INLET REMOVAL AND REPLACEMENT, BEAMGUARD REMOVAL AND REPLACEMENT, DECK

STAGE 4

TRAFFIC

2-LANES OF TRAFFIC IN EB DIRECTION ON EXISTING OUTSIDE SHOULDER AND OUTSIDE LANE. 2-LANES OF TRAFFIC IN WB DIRECTION ON EXISTING MEDIAN SHOULDER AND MEDIAN LANE. EB ON-RAMP AT UNIVERSITY AVENUE, WB ON-RAMP AT GREENWAY BOULEVARD, AND TERRACE AVENUE ARE UNDER FULL CLOSURES. PHEASANT BRANCH TRAIL ADJACENT TO TERRACE AVENUE TO BE CLOSED AS NOTED IN THE SPECIAL PROVISIONS.

- SEE "TRAFFIC CONTROL PLAN: STAGE 4"

CONSTRUCTION AND WORK

1. PERFORM ALL STAGE 4 ROADWAY AND STRUCTURE WORK AS DETAILED IN THE PLANS INCLUDING CONCRETE REMOVAL AND REPLACEMENT, CONCRETE BARRIER REMOVAL AND REPLACEMENT, STORM SEWER AND INLET REMOVAL AND REPLACEMENT, BEAMGUARD REMOVAL AND REPLACEMENT, DECK REMOVAL AND REPLACEMENT, DECK OVERLAY, AND EXPANSION JOINT REPLACEMENT.

STAGE 5

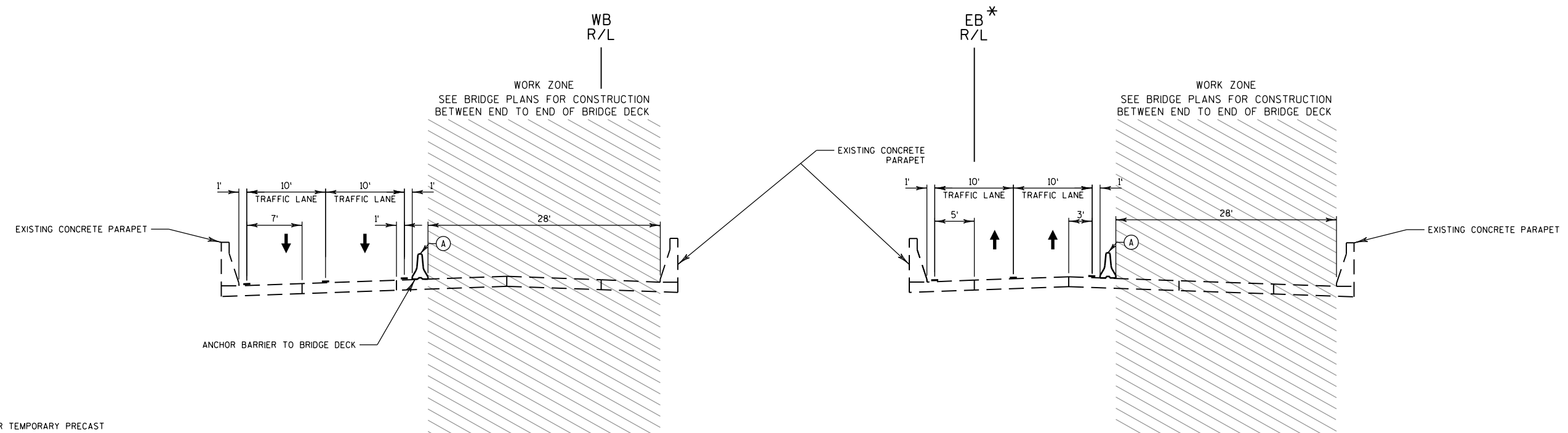
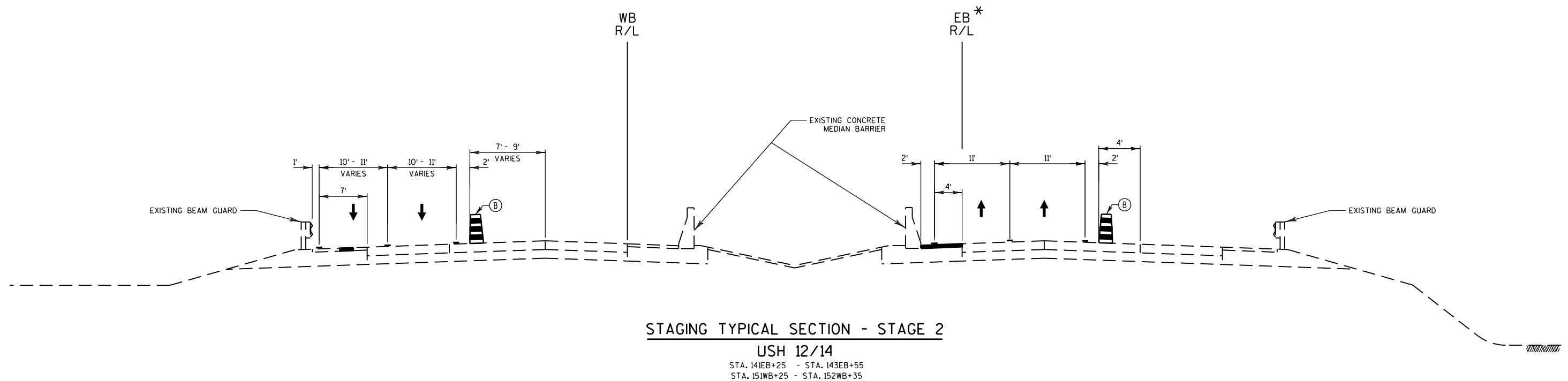
TRAFFIC

2-LANES OF TRAFFIC IN EB DIRECTION ON EXISTING MIDDLE AND OUTSIDE AUXILIARY LANE OR MIDDLE AND INSIDE LANE, DEPENDING ON WHICH SHOULDER IS UNDER CONSTRUCTION. 1-LANE OF TRAFFIC IN EB DIRECTION ON EXISTING OUTSIDE LANE SOUTH OF OFF-RAMP TO GREENWAY BOULEVARD. 2-LANES OF TRAFFIC IN WB DIRECTION ON EXISTING OUTSIDE SHOULDER AND OUTSIDE AUXILIARY LANE. 1-LANE OF TRAFFIC IN WB DIRECTION ON EXISTING OUTSIDE LANE SOUTH OF ON-RAMP FROM GREENWAY BOULEVARD. USH 12 EB ON-RAMP FROM UNIVERSITY AVENUE AND USH 12 WB ONRAMP FROM GREENWAY BOULEVARD MAY NOT BE CHANGED TO A YIELD CONDITION DURING NIGHTTIME MAINLINE SINGLE LANE CLOSURES. SINGLE LANE CLOSURE ONLY ALLOWED DURING NIGHT TIME WORK HOURS (7PM – 6AM ALL NIGHTS) FOR MILLING RUMBLE STRIPS AND INSTALLING PERMANENT PAVEMENT MARKINGS, AS DIRECTED BY THE ENGINEER.

- USE S.D.D. 15D12 "TRAFFIC CONTROL, LANE CLOSURE"
- USE S.D.D. 15D27 "TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED HIGHWAY, SPEEDS GREATER THAN 40 M.P.H."

CONSTRUCTION AND WORK

1. REMOVE TEMPORARY PAVEMENT MARKINGS THE NIGHT TRAFFIC IS SWITCHED TO STAGE 5. PLACE PERMANENT PAVEMENT MARKING LANE LINES ON THE SAME NIGHT AS DIRECTED BY THE ENGINEER.
2. MILL EB MEDIAN AND OUTSIDE ASPHALT AND CONCRETE SHOULDER RUMBLE STRIPS. MILL WB MEDIAN ASPHALT AND CONCRETE SHOULDER RUMBLE STRIPS.
3. INSTALL PERMANENT PAVEMENT MARKING EDGELINES AS DIRECTED BY THE ENGINEER.
4. REMOVE FASTENING DEVICE FROM SECURED DROP INLET STRUCTURE COVERS.
5. APPLY PROTECTIVE SURFACE TREATMENT UNDER NIGHTTIME TWO-LANE CLOSURES. DATES FOR CONSTRUCTION TO BE APPROVED BY THE ENGINEER.



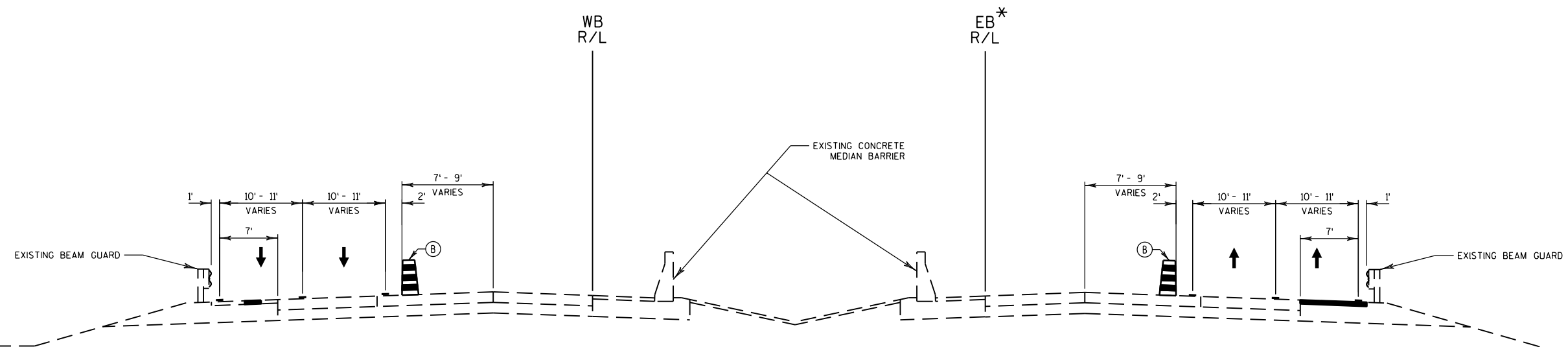
LEGEND

(A) CONCRETE BARRIER TEMPORARY PRECAST

(B) DRUMS AT 50' SPACING

↑ TRAFFIC FLOW

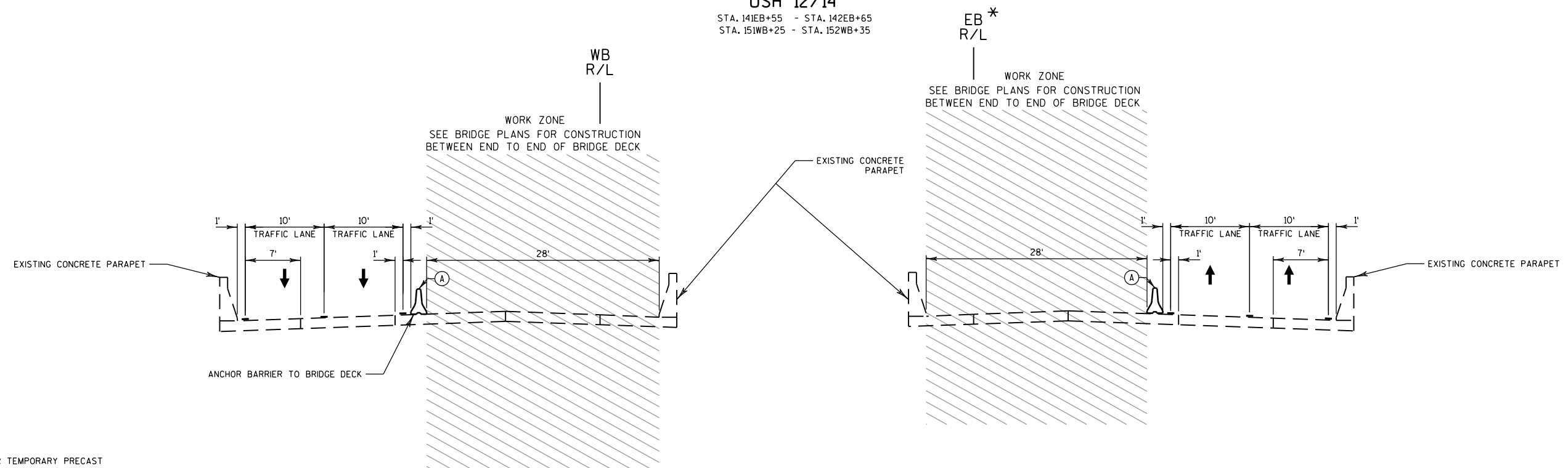
* EB R/L DOES NOT FOLLOW EDGE OF PAVEMENT,
 STA. 139EB+75 TO STA. 145EB+65.25, ENSURE
 LANE WIDTHS ARE LAID OUT ACCURATELY PER
 THE TRAFFIC CONTROL PLANS.



STAGING TYPICAL SECTION - STAGE 3

USH 12/14

STA. 141EB+55 - STA. 142EB+65
STA. 151WB+25 - STA. 152WB+35



STAGING TYPICAL SECTION - STAGE 3

USH 12/14

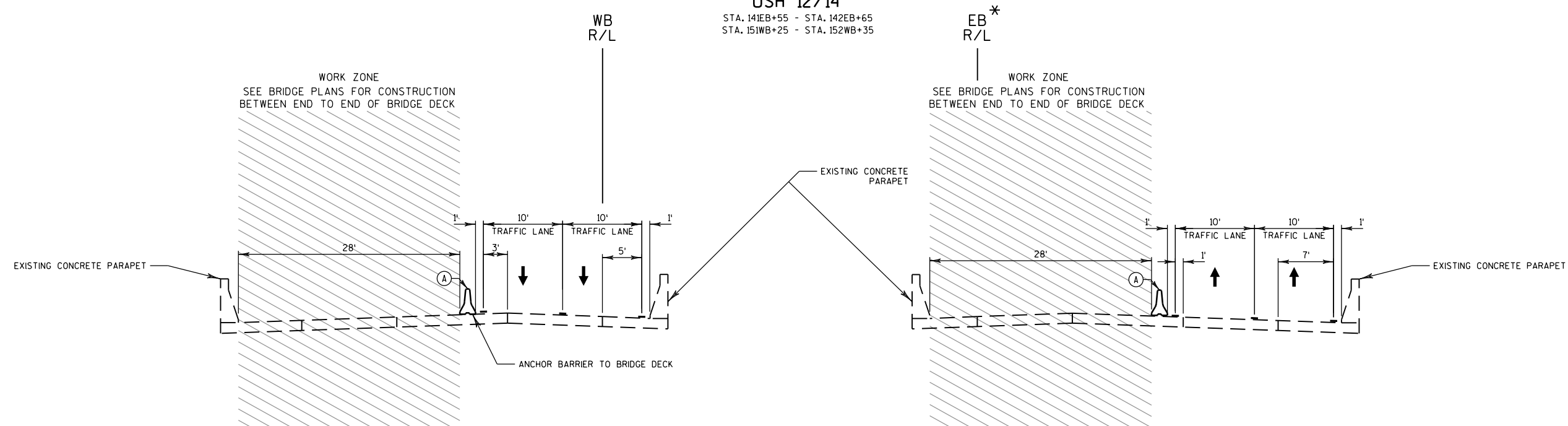
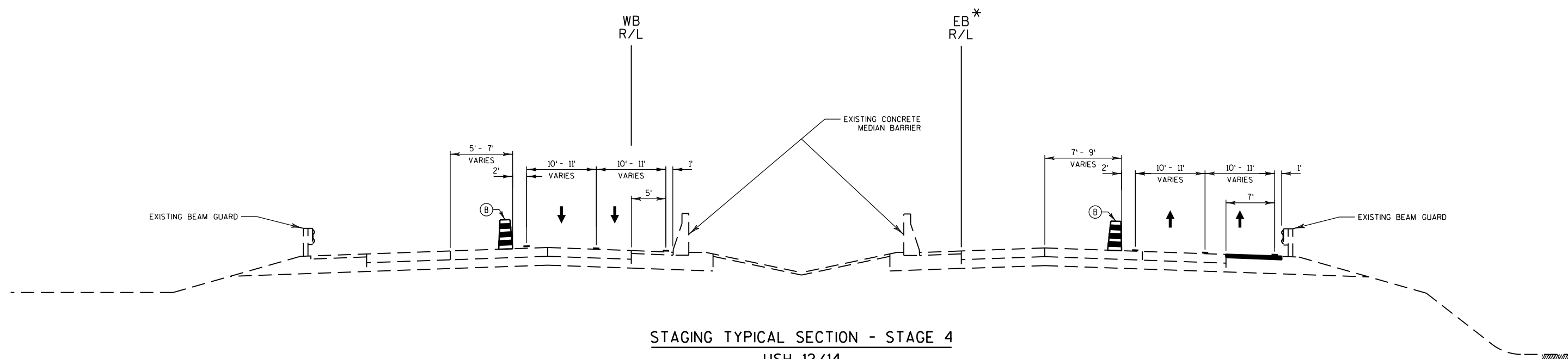
STA. 142EB+65 - STA. 150EB+05
STA. 144WB+25 - STA. 151WB+25
LOOKING SOUTH

LEGEND

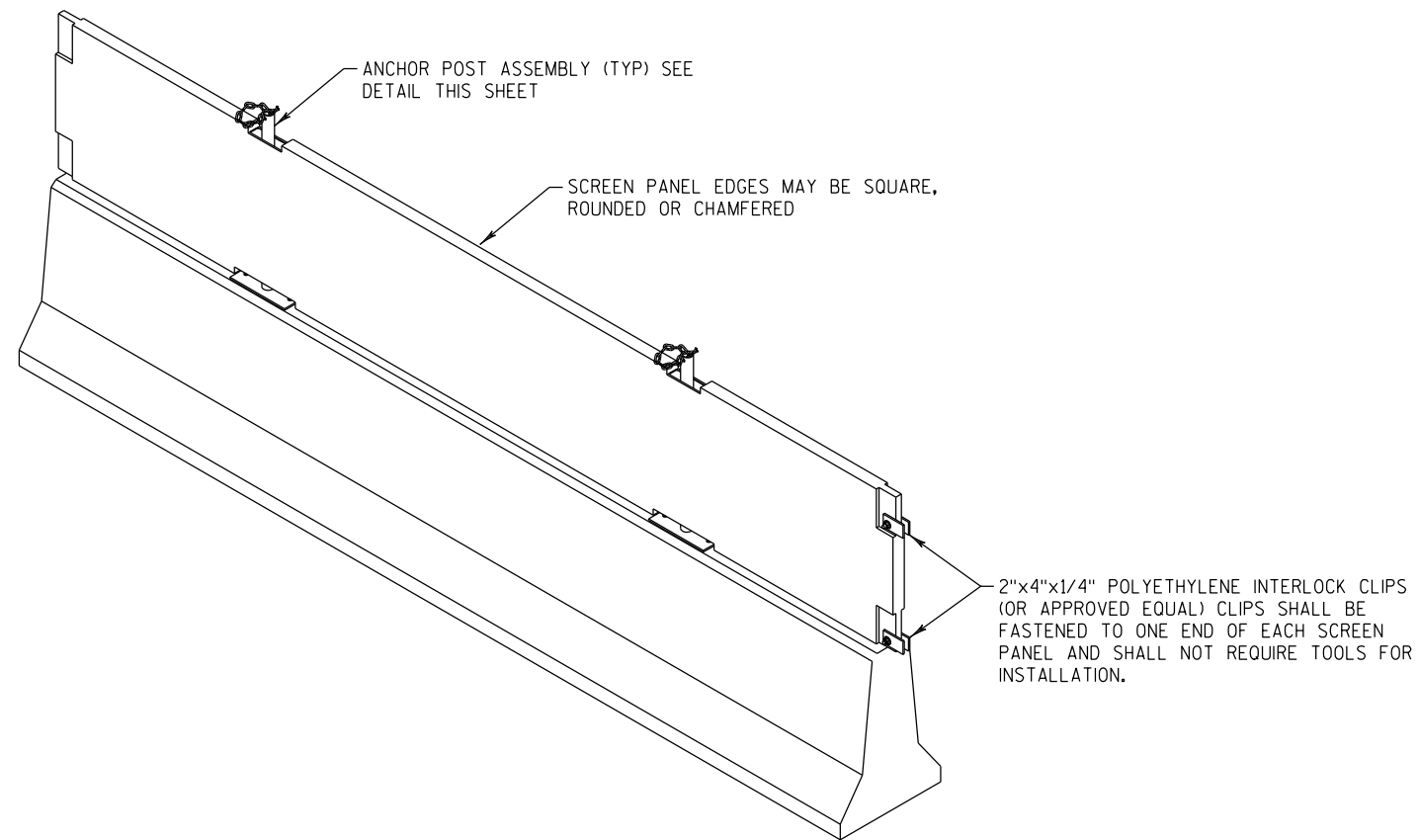
- (A) CONCRETE BARRIER TEMPORARY PRECAST
- (B) DRUMS AT 50' SPACING

↑ TRAFFIC FLOW

* EB R/L DOES NOT FOLLOW EDGE OF PAVEMENT, STA. 139EB+75 TO STA. 145EB+65.25. ENSURE LANE WIDTHS ARE LAID OUT ACCURATELY PER THE TRAFFIC CONTROL PLANS.



* EB R/L DOES NOT FOLLOW EDGE OF PAVEMENT, STA. 139EB+75 TO STA. 145EB+65.25, ENSURE LANE WIDTHS ARE LAID OUT ACCURATELY PER THE TRAFFIC CONTROL PLANS.



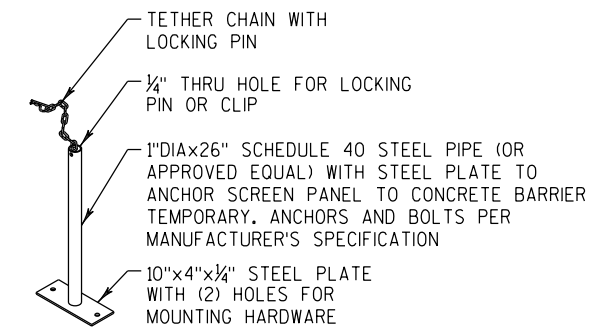
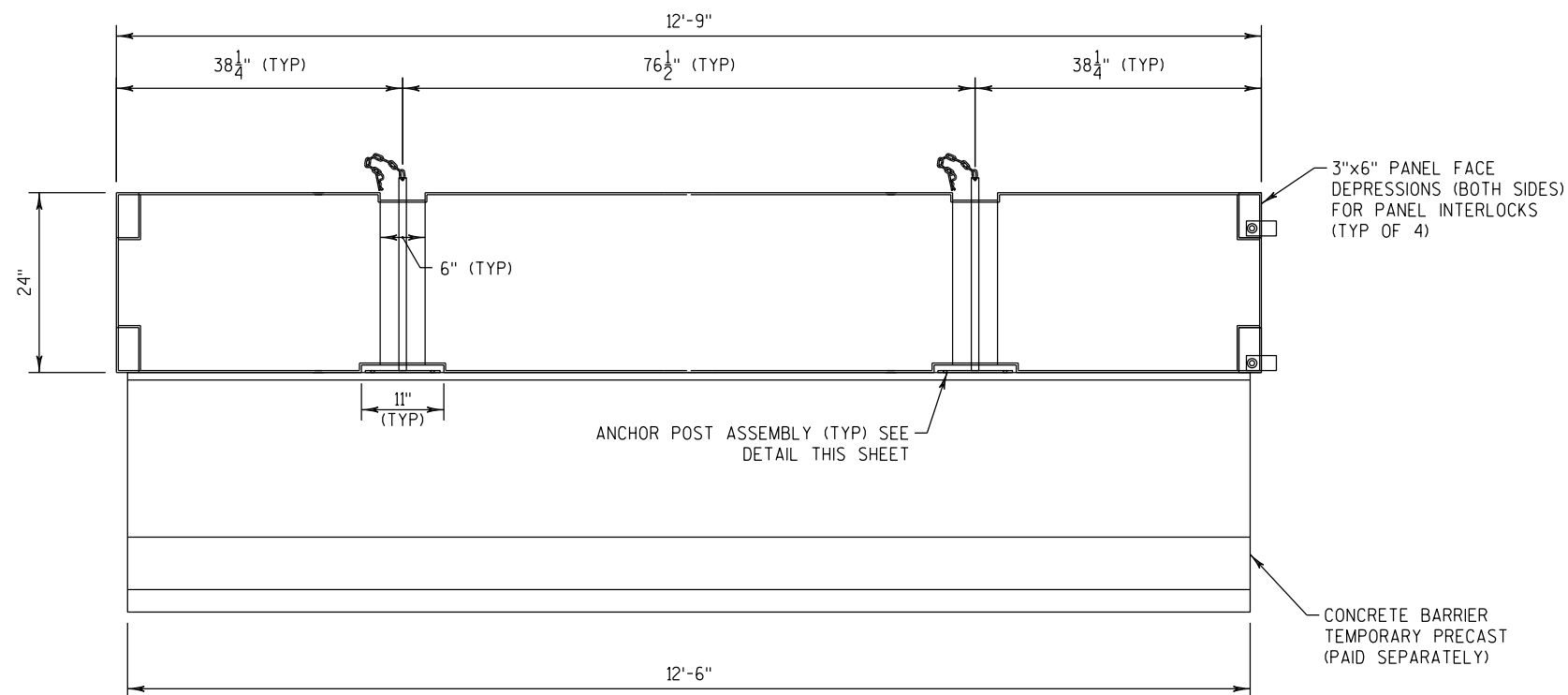
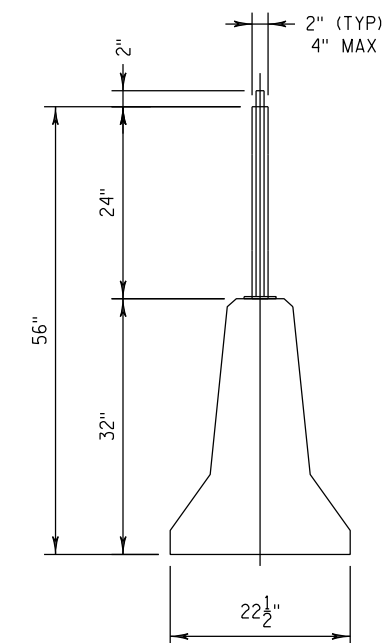
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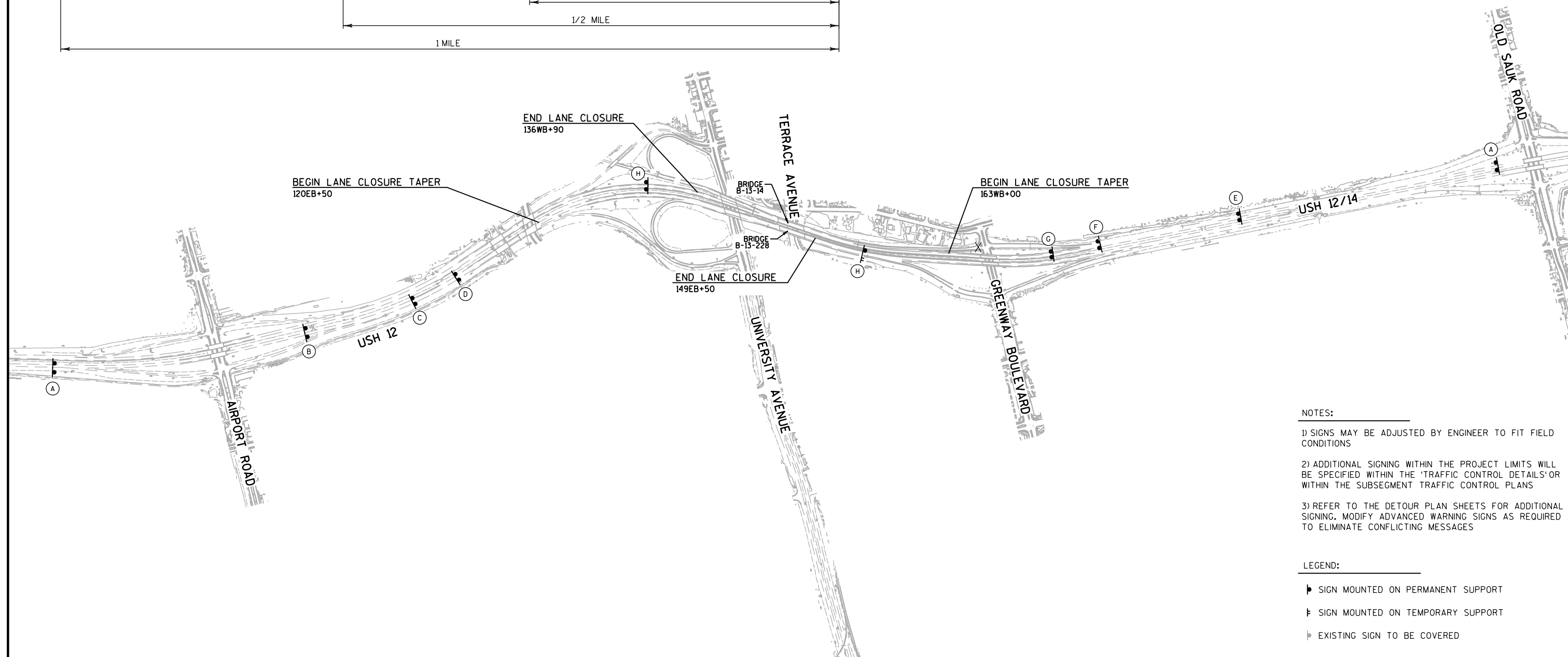
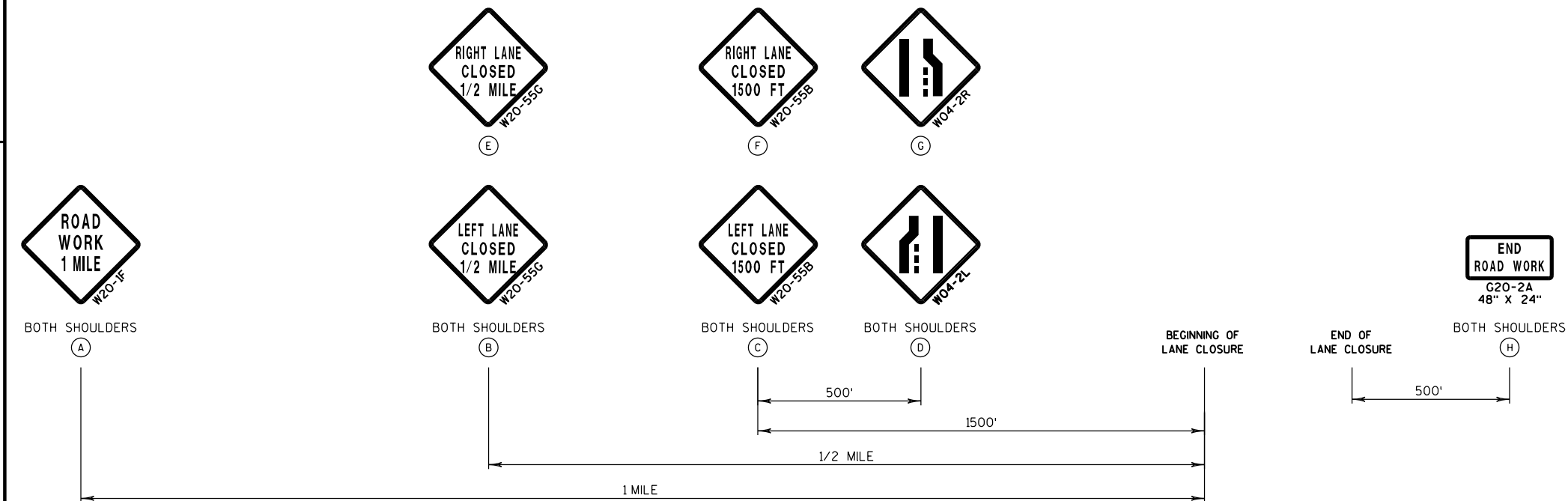
THE DESIGN OF THIS ITEM, WHICH INCLUDES ALL ASPECTS SHOWN, SHALL BE DESIGNED SO THAT THE SCREEN IS CAPABLE OF REMAINING IN PLACE FROM TRAFFIC GUSTS, WIND GUSTS, AND OTHER OUTDOOR ELEMENTS THAT MAY MOVE OR DISPLACE THE SCREEN.

VENT HOLES THROUGH THE SCREEN PANEL ARE PERMITTED BUT NOT REQUIRED. IF VENT HOLES ARE USED, THE HOLES SHALL NOT EXCEED 3-INCHES IN DIAMETER AND SHALL BE LIMITED TO 24 OR LESS PER PANEL.

SCREEN PANELS SHALL HAVE A NON-REFLECTIVE MAT OR FLAT GRAY FINISH OR PAINTED SURFACE.

SHOP DRAWINGS WITH A FULL SIZE SAMPLE SHALL BE PROVIDED TO THE ENGINEER FOR APPROVAL PRIOR TO USE.

ANCHOR POST ASSEMBLYTRAFFIC CONTROL GAWK SCREEN

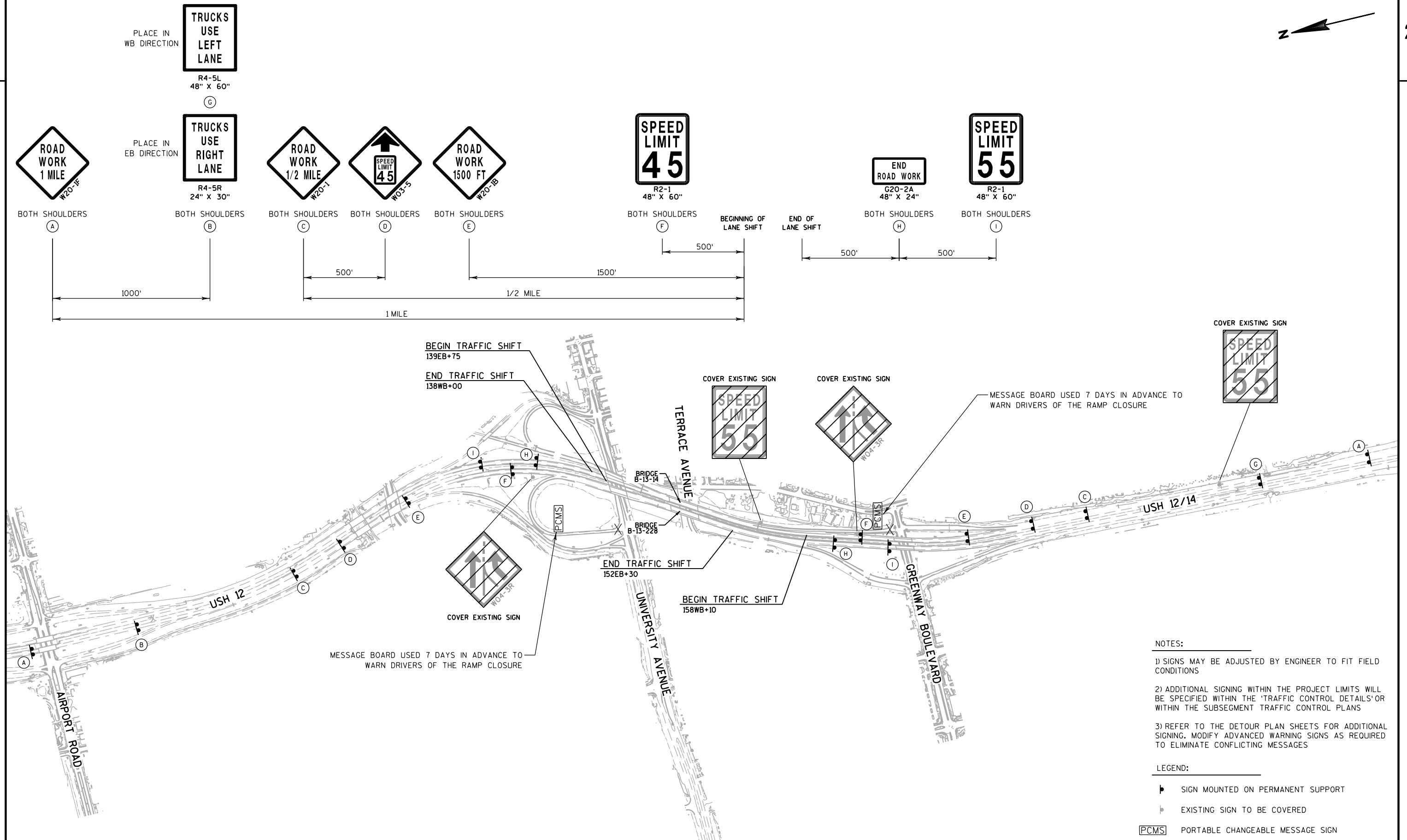


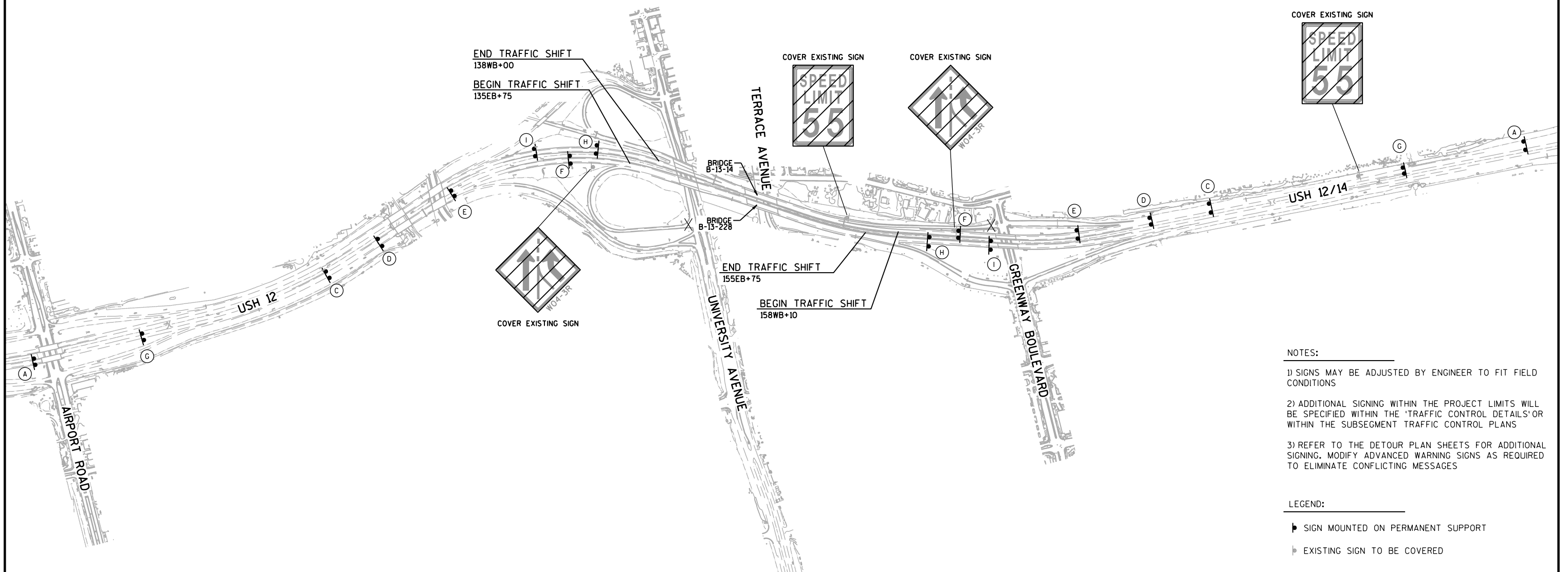
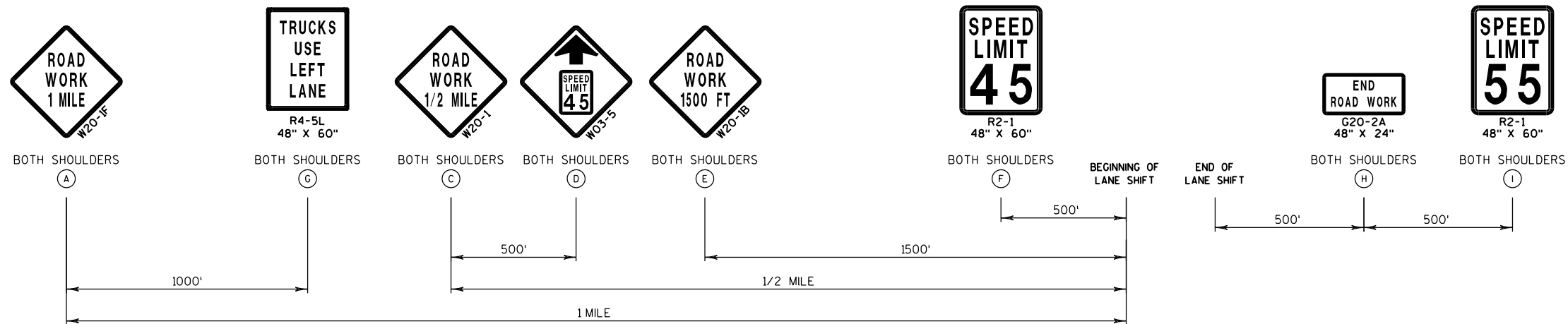
NOTES:

- 1) SIGNS MAY BE ADJUSTED BY ENGINEER TO FIT FIELD CONDITIONS
- 2) ADDITIONAL SIGNING WITHIN THE PROJECT LIMITS WILL BE SPECIFIED WITHIN THE 'TRAFFIC CONTROL DETAILS' OR WITHIN THE SUBSEGMENT TRAFFIC CONTROL PLANS
- 3) REFER TO THE DETOUR PLAN SHEETS FOR ADDITIONAL SIGNING. MODIFY ADVANCED WARNING SIGNS AS REQUIRED TO ELIMINATE CONFLICTING MESSAGES

LEGEND:

- ▮ SIGN MOUNTED ON PERMANENT SUPPORT
- ▮ SIGN MOUNTED ON TEMPORARY SUPPORT
- ▮ EXISTING SIGN TO BE COVERED



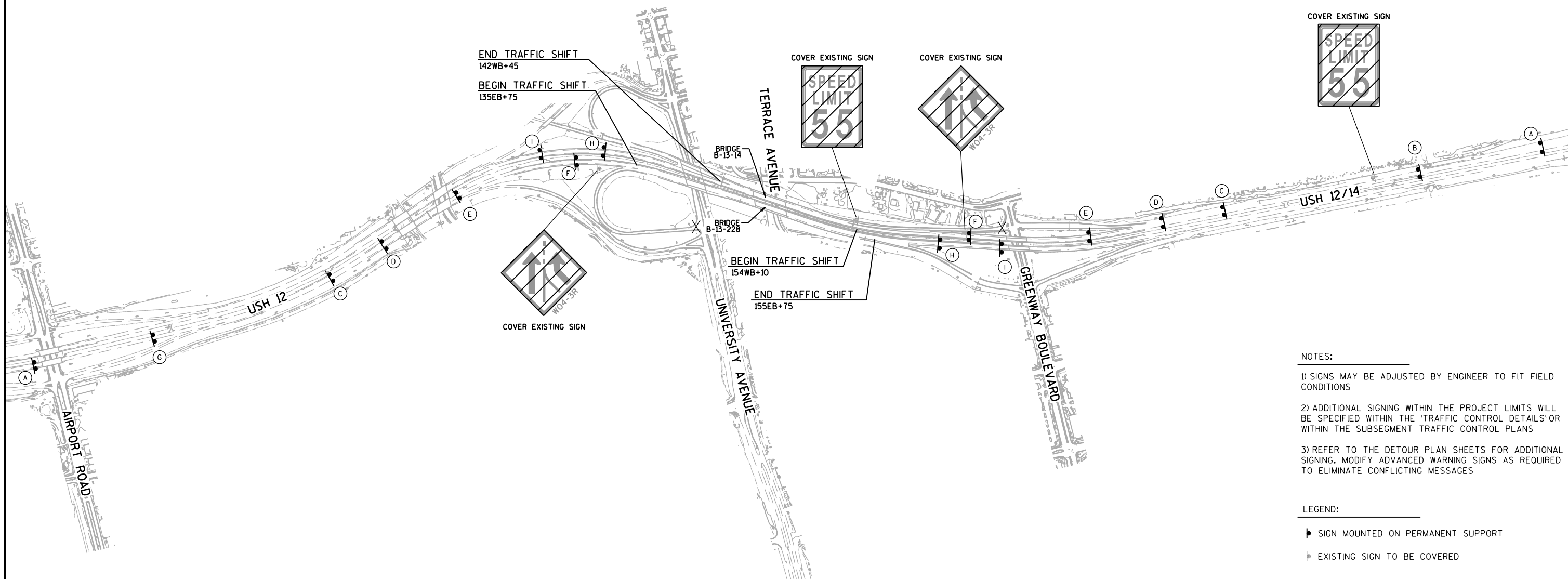
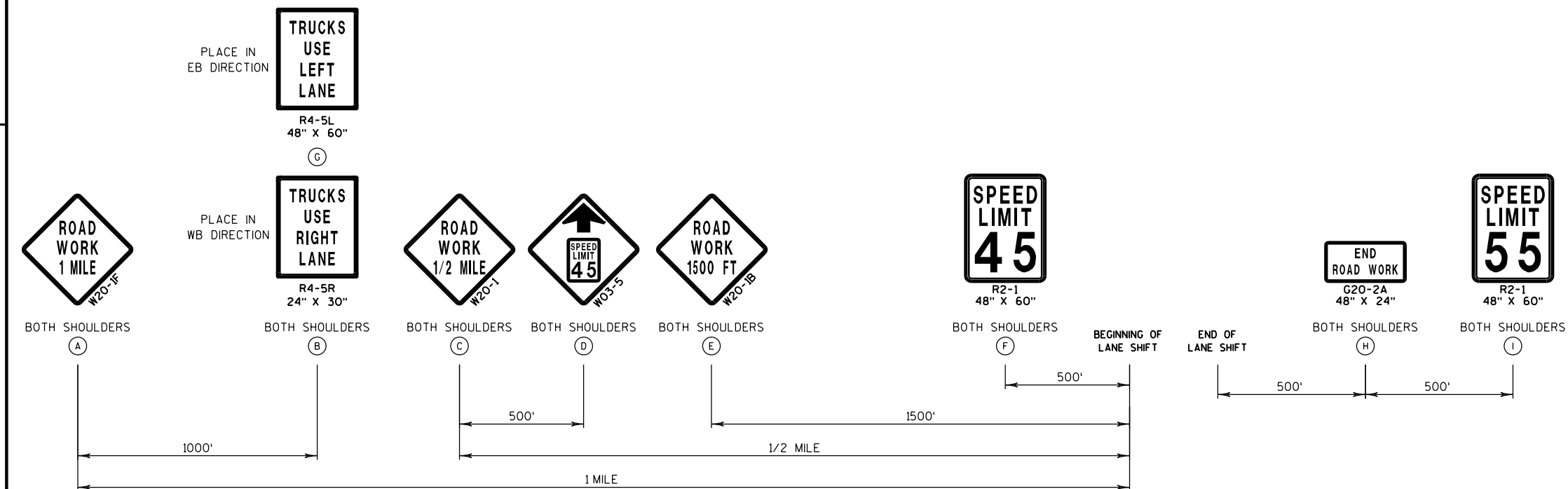


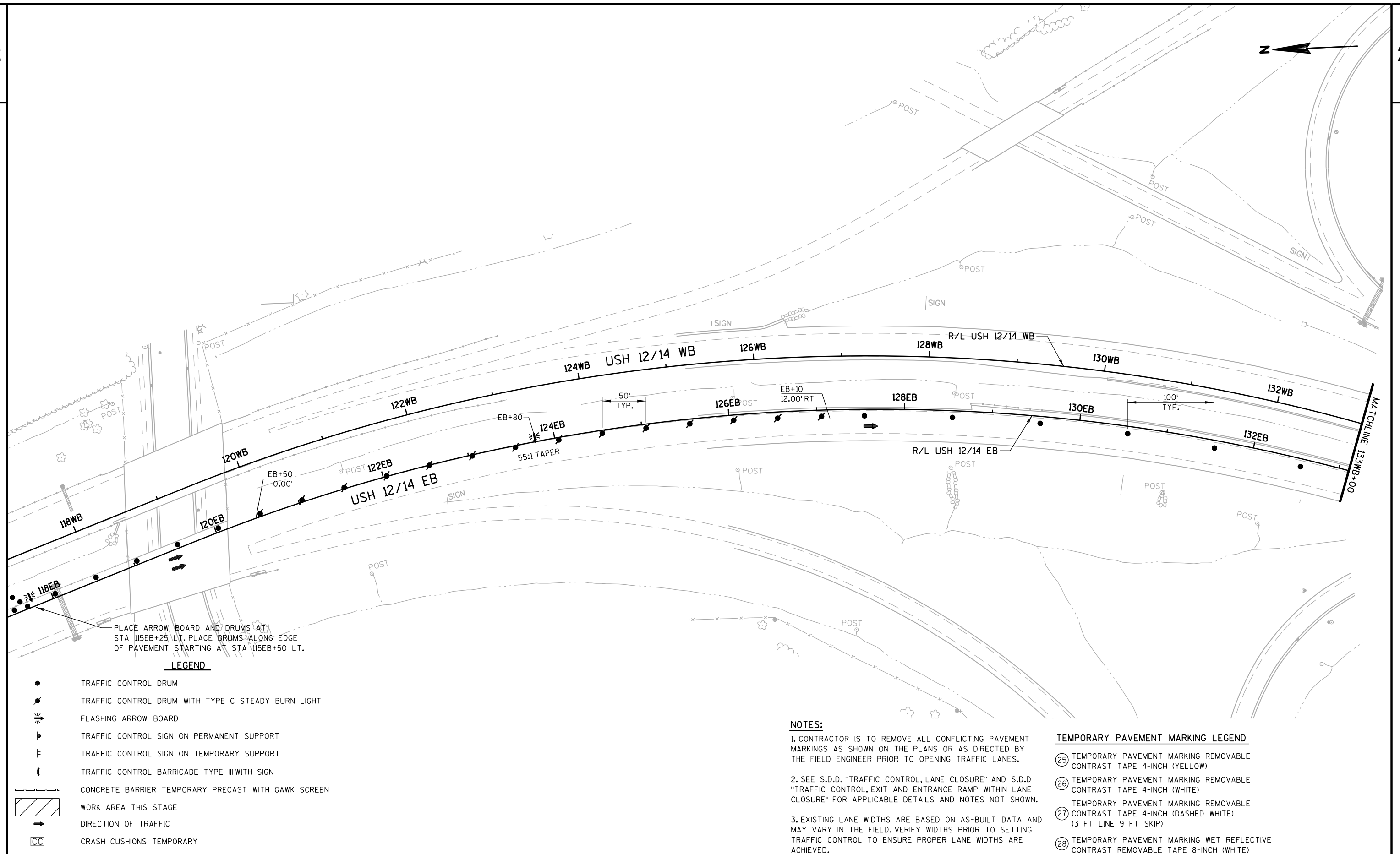
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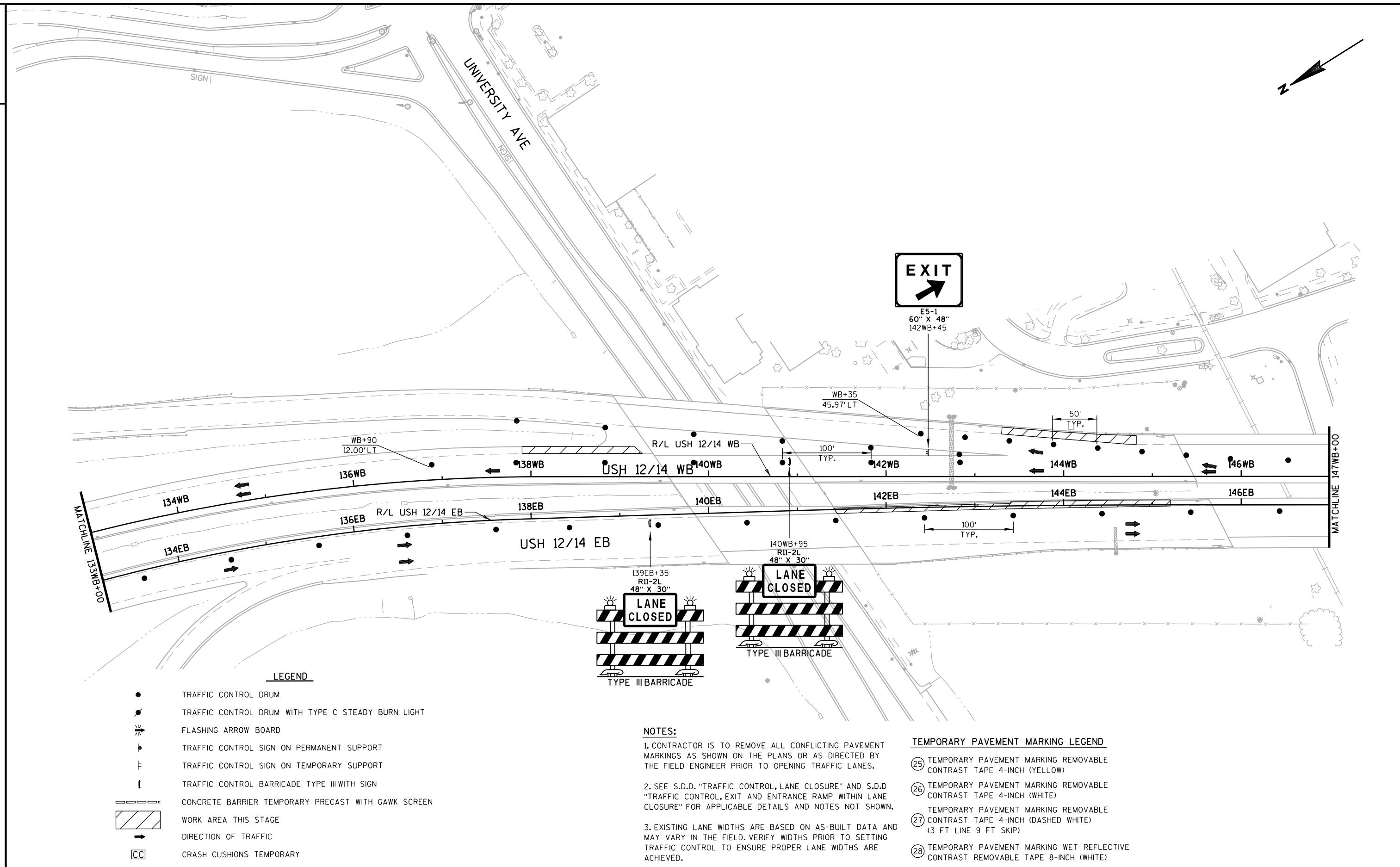
- 1) SIGNS MAY BE ADJUSTED BY ENGINEER TO FIT FIELD CONDITIONS
- 2) ADDITIONAL SIGNING WITHIN THE PROJECT LIMITS WILL BE SPECIFIED WITHIN THE 'TRAFFIC CONTROL DETAILS' OR WITHIN THE SUBSEGMENT TRAFFIC CONTROL PLANS
- 3) REFER TO THE DETOUR PLAN SHEETS FOR ADDITIONAL SIGNING. MODIFY ADVANCED WARNING SIGNS AS REQUIRED TO ELIMINATE CONFLICTING MESSAGES

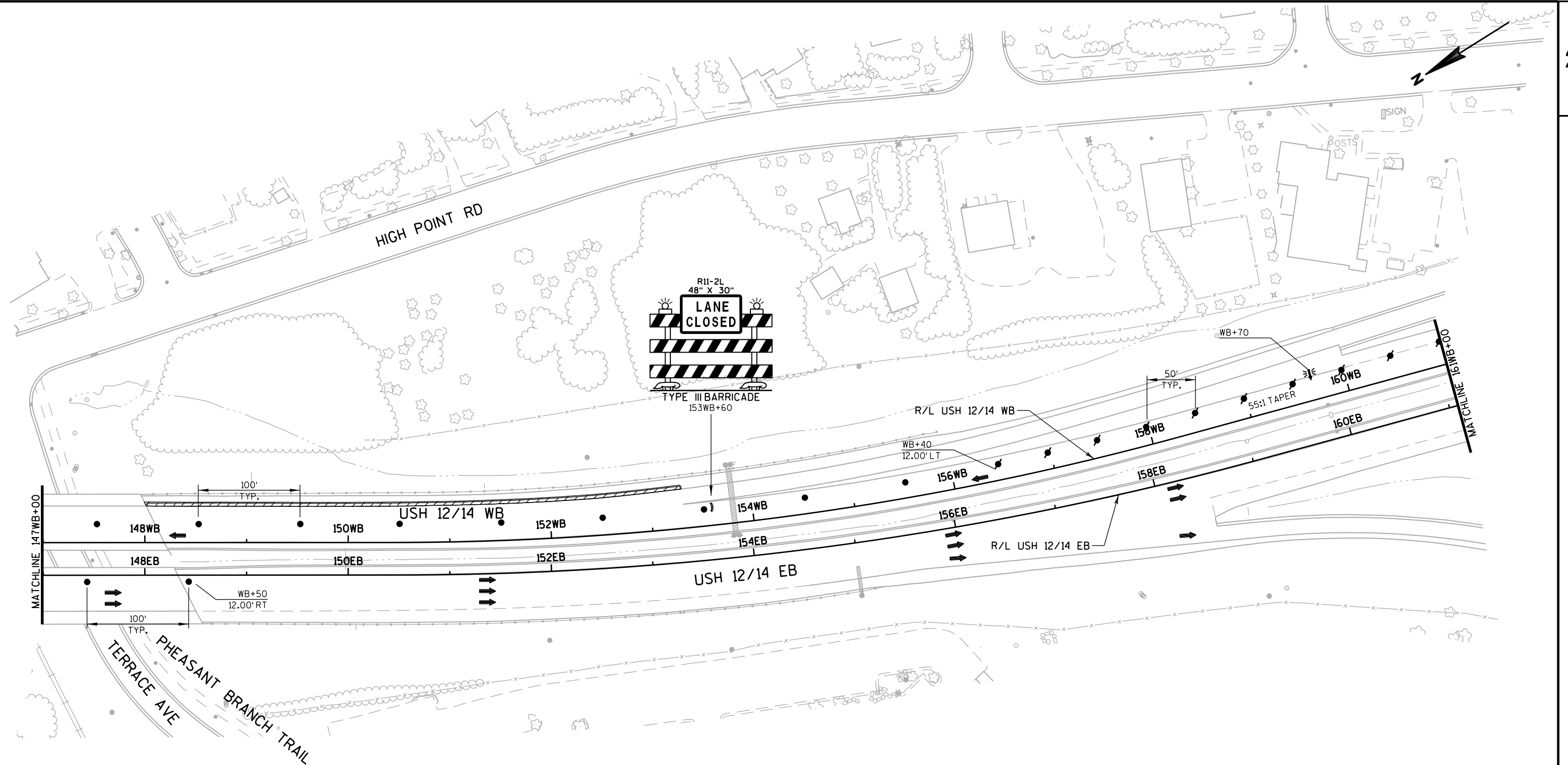
LEGEND:

- ▮ SIGN MOUNTED ON PERMANENT SUPPORT
- ▮ EXISTING SIGN TO BE COVERED







**LEGEND**

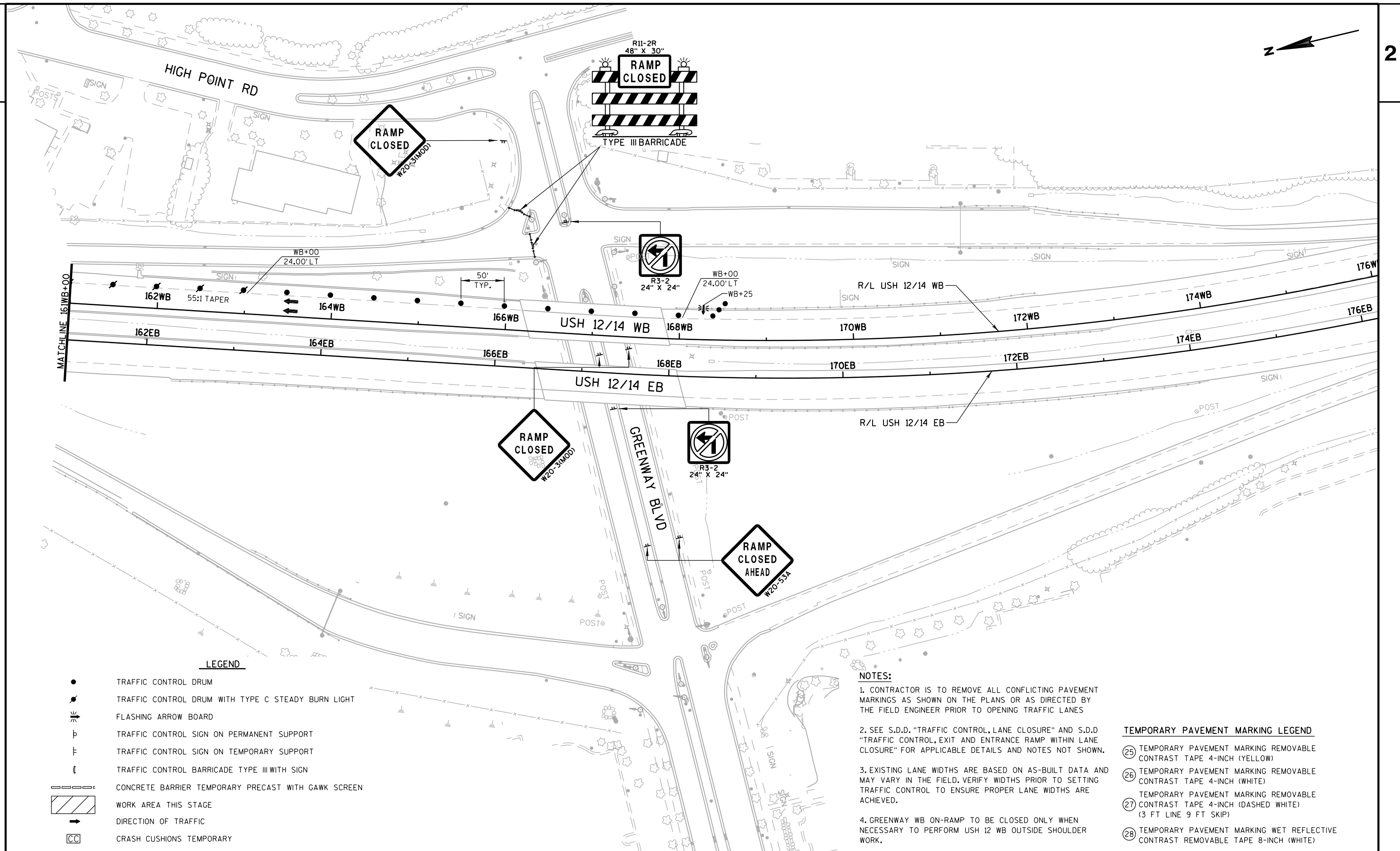
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE C STEADY BURN LIGHT
- ↔ FLASHING ARROW BOARD
- ⊥ TRAFFIC CONTROL SIGN ON PERMANENT SUPPORT
- ⊥ TRAFFIC CONTROL SIGN ON TEMPORARY SUPPORT
- ⊥ TRAFFIC CONTROL BARRICADE TYPE III WITH SIGN
- ▨ CONCRETE BARRIER TEMPORARY PRECAST WITH GAWK SCREEN
- ▨ WORK AREA THIS STAGE
- DIRECTION OF TRAFFIC
- CC CRASH CUSHIONS TEMPORARY

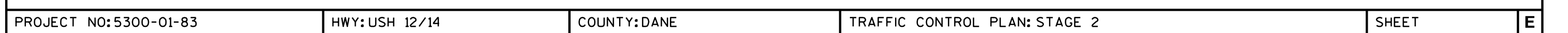
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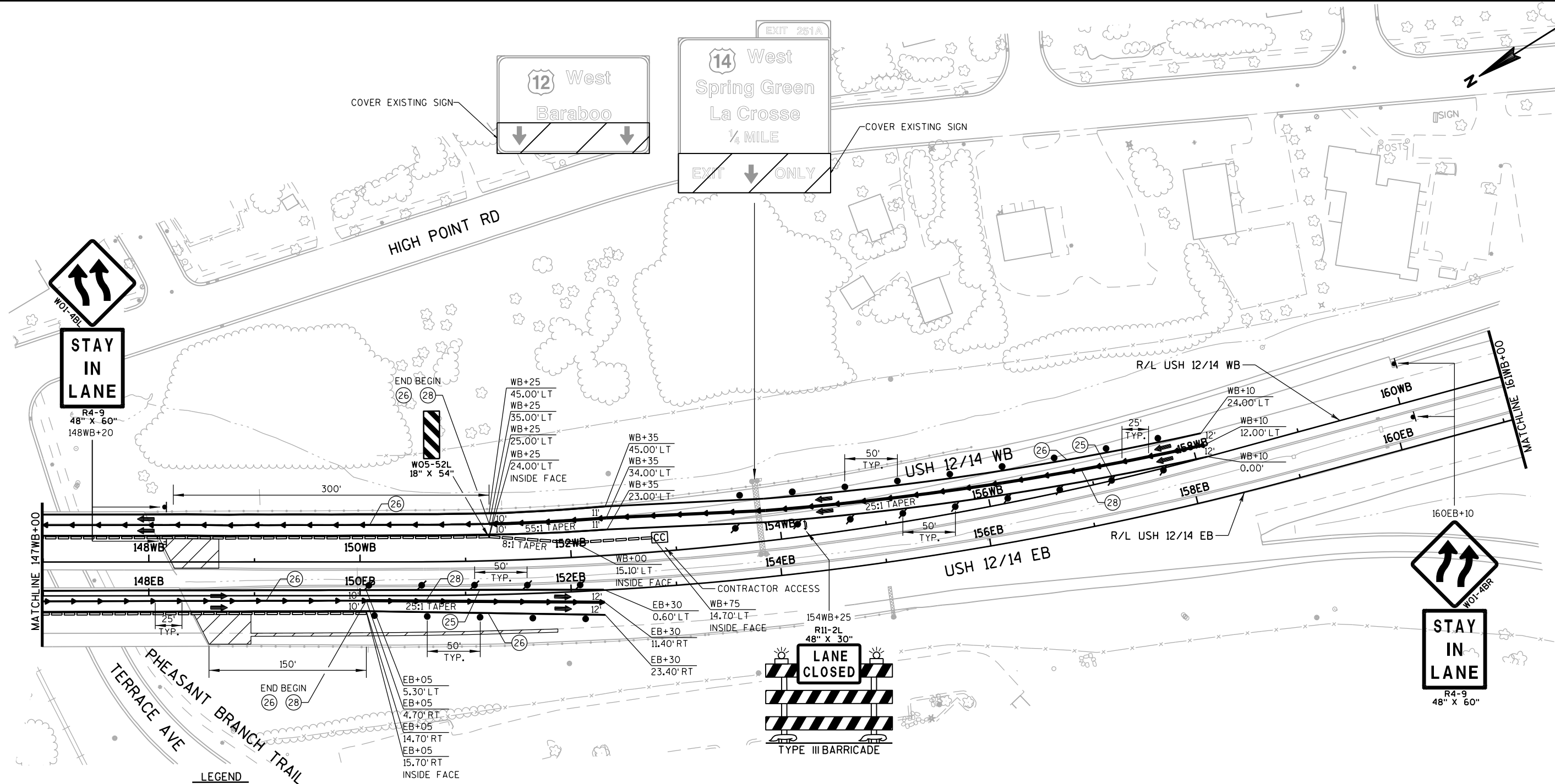
1. CONTRACTOR IS TO REMOVE ALL CONFLICTING PAVEMENT MARKINGS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE FIELD ENGINEER PRIOR TO OPENING TRAFFIC LANES
2. SEE S.D.D. "TRAFFIC CONTROL, LANE CLOSURE" AND S.D.D. "TRAFFIC CONTROL, EXIT AND ENTRANCE RAMP WITHIN LANE CLOSURE" FOR APPLICABLE DETAILS AND NOTES NOT SHOWN.
3. EXISTING LANE WIDTHS ARE BASED ON AS-BUILT DATA AND MAY VARY IN THE FIELD. VERIFY WIDTHS PRIOR TO SETTING TRAFFIC CONTROL TO ENSURE PROPER LANE WIDTHS ARE ACHIEVED.
4. GREENWAY WB ON-RAMP TO BE CLOSED ONLY WHEN NECESSARY TO PERFORM USH 12 WB OUTSIDE SHOULDER WORK.

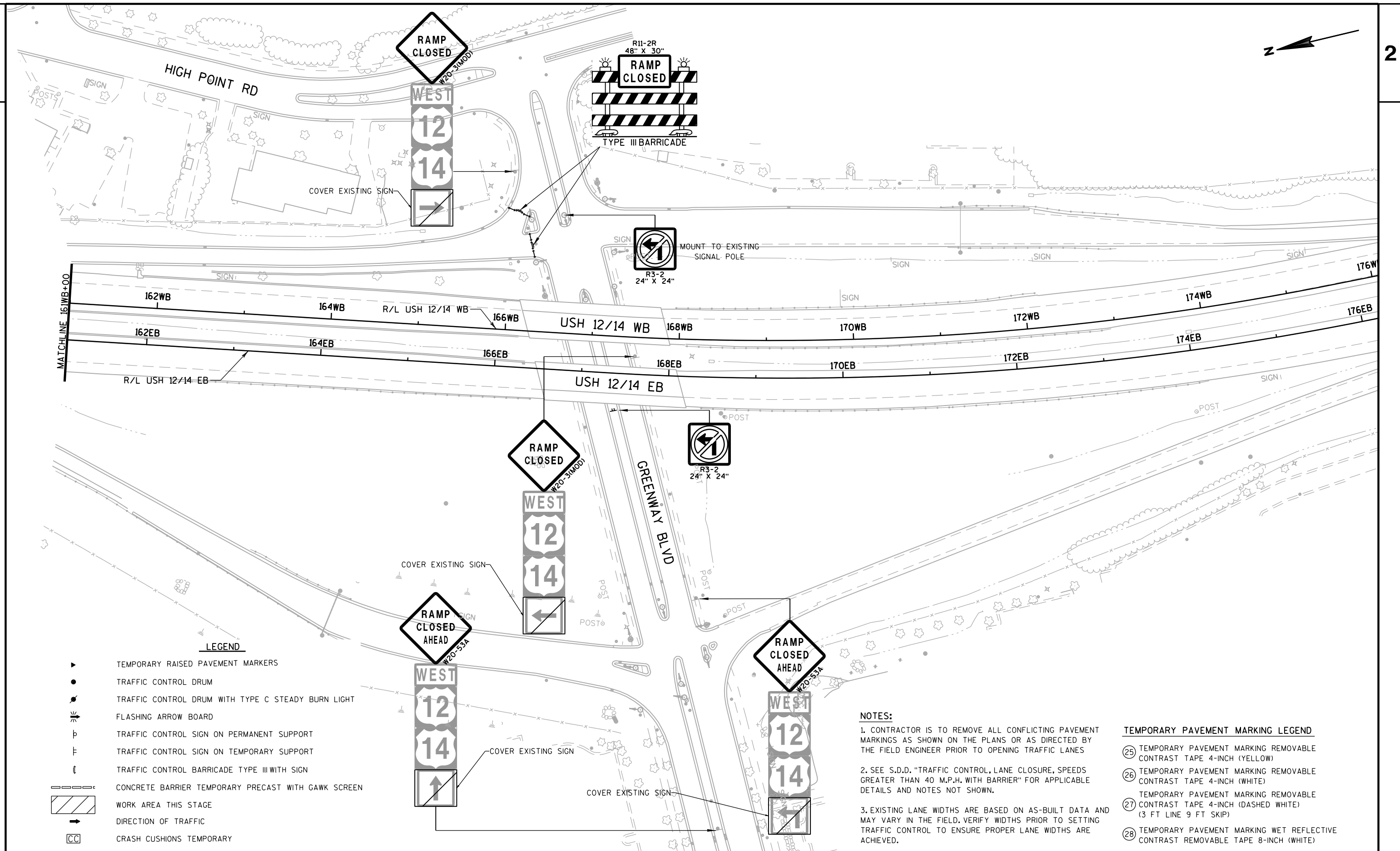
TEMPORARY PAVEMENT MARKING LEGEND

- (25) TEMPORARY PAVEMENT MARKING REMOVABLE CONTRAST TAPE 4-INCH (YELLOW)
- (26) TEMPORARY PAVEMENT MARKING REMOVABLE CONTRAST TAPE 4-INCH (WHITE)
- (27) TEMPORARY PAVEMENT MARKING REMOVABLE CONTRAST TAPE 4-INCH (DASHED WHITE) (3 FT LINE 9 FT SKIP)
- (28) TEMPORARY PAVEMENT MARKING WET REFLECTIVE CONTRAST REMOVABLE TAPE 8-INCH (WHITE)









PROJECT NO:5300-01-83

HWY:USH 12/14

COUNTY:DANE

TRAFFIC CONTROL PLAN: STAGE 2, 3 AND 4

SHEET

E

FILE NAME : \\madw00\ingrproj\62247\1\cds\025624_tc_S2.dgn

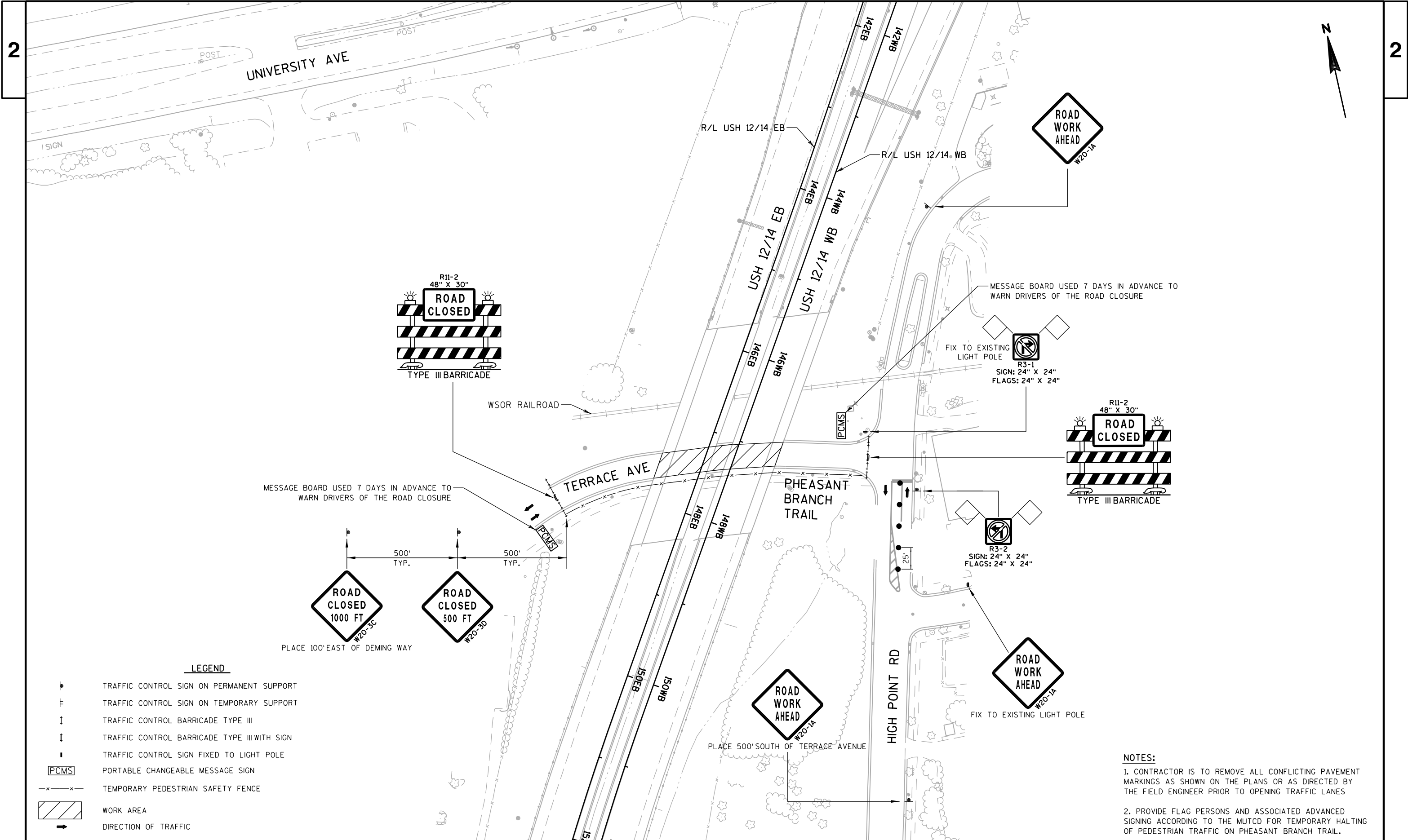
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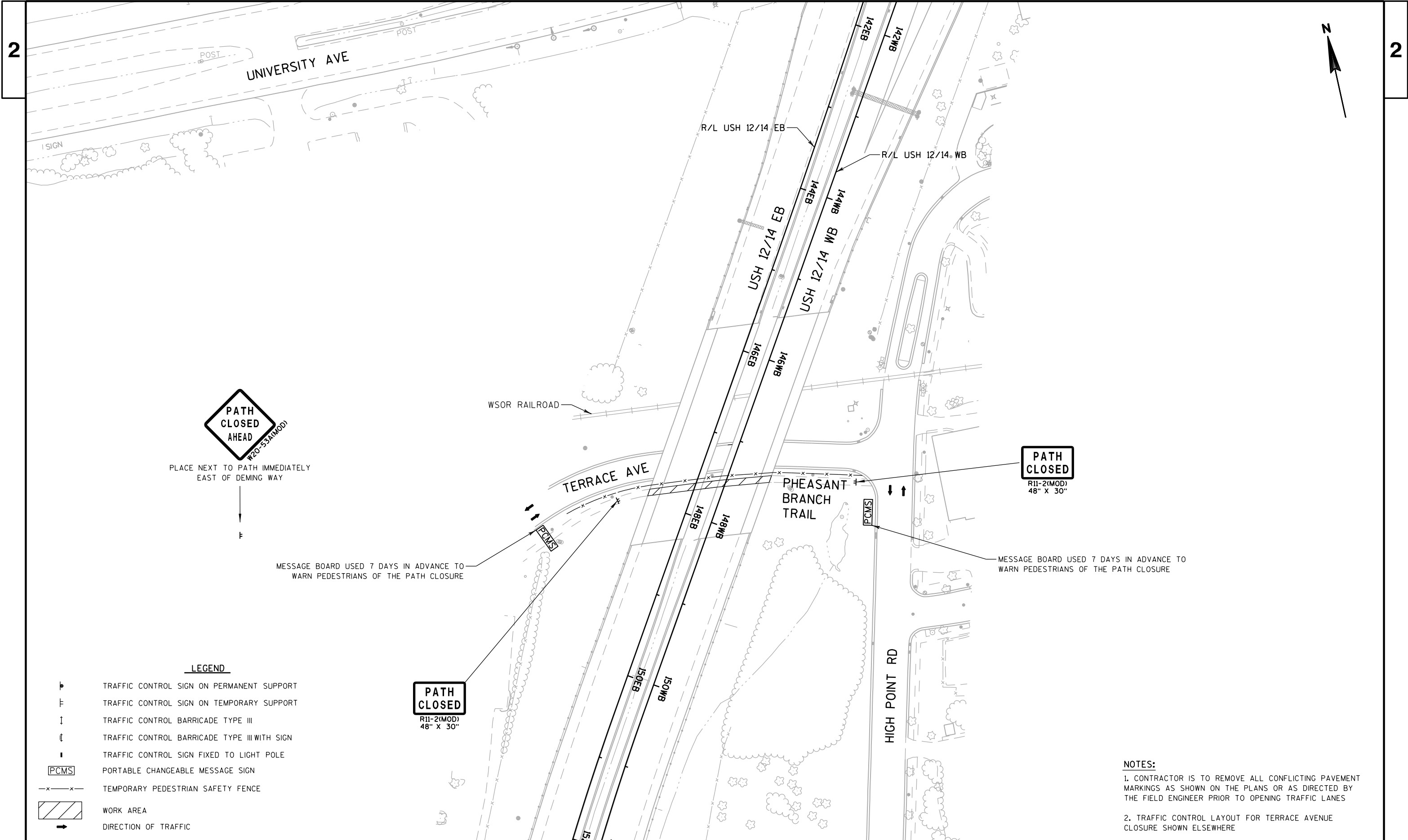
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PLOT NAME :

PLOT SCALE : 100:1

WISDOT/CADDS SHEET 42





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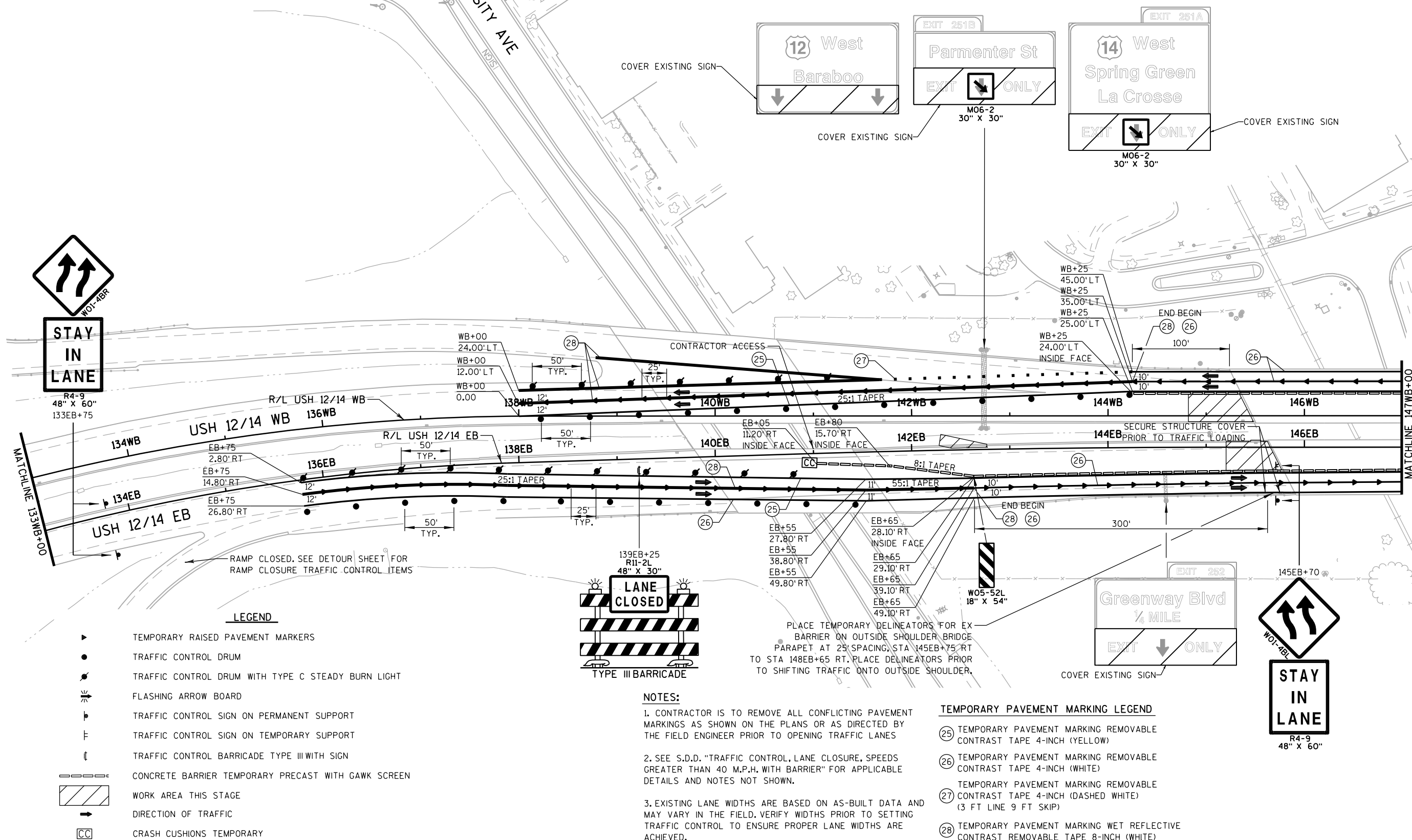
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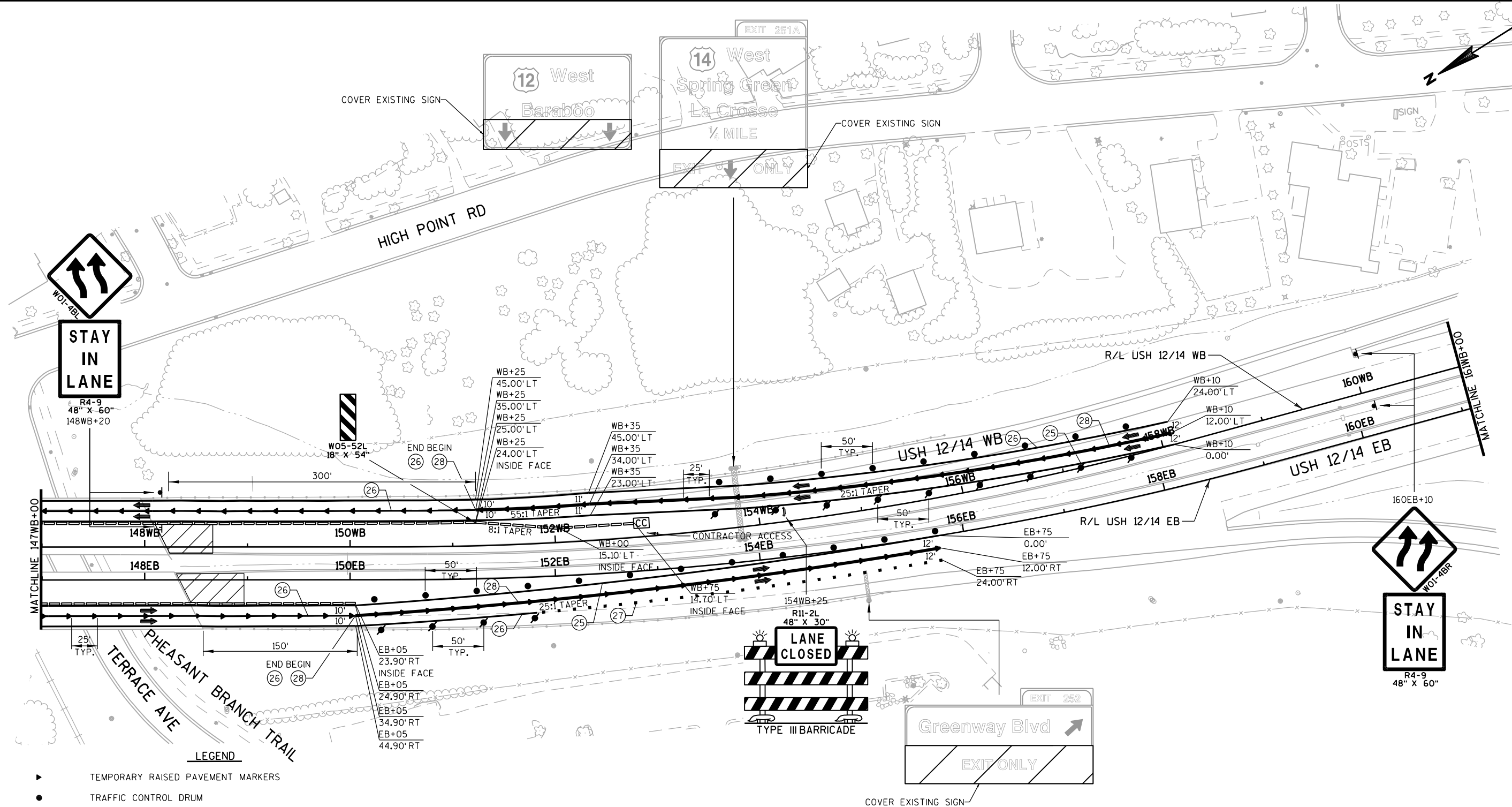


- LEGEND**
- TRAFFIC CONTROL SIGN ON PERMANENT SUPPORT
 - TRAFFIC CONTROL SIGN ON TEMPORARY SUPPORT
 - TRAFFIC CONTROL BARRICADE TYPE III
 - TRAFFIC CONTROL BARRICADE TYPE III WITH SIGN
 - TRAFFIC CONTROL SIGN FIXED TO LIGHT POLE
 - PORTABLE CHANGEABLE MESSAGE SIGN
 - TEMPORARY PEDESTRIAN SAFETY FENCE
 - WORK AREA
 - DIRECTION OF TRAFFIC

NOTES:

- CONTRACTOR IS TO REMOVE ALL CONFLICTING PAVEMENT MARKINGS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE FIELD ENGINEER PRIOR TO OPENING TRAFFIC LANES
- TRAFFIC CONTROL LAYOUT FOR TERRACE AVENUE CLOSURE SHOWN ELSEWHERE





TEMPORARY RAISED PAVEMENT MARKERS

TRAFFIC CONTROL DRUM

TRAFFIC CONTROL DRUM WITH TYPE C STEADY BURN LIGHT

FLASHING ARROW BOARD

TRAFFIC CONTROL SIGN ON PERMANENT SUPPORT

TRAFFIC CONTROL SIGN ON TEMPORARY SUPPORT

TRAFFIC CONTROL BARRICADE TYPE III WITH SIGN

CONCRETE BARRIER TEMPORARY PRECAST WITH GAWK SCREEN

WORK AREA THIS STAGE

DIRECTION OF TRAFFIC

CRASH CUSHIONS TEMPORARY

NOTES:

1. CONTRACTOR IS TO REMOVE ALL CONFLICTING PAVEMENT MARKINGS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE FIELD ENGINEER PRIOR TO OPENING TRAFFIC LANES

2. SEE S.D.D. "TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M.P.H. WITH BARRIER" FOR APPLICABLE DETAILS AND NOTES NOT SHOWN.

3. EXISTING LANE WIDTHS ARE BASED ON AS-BUILT DATA AND MAY VARY IN THE FIELD. VERIFY WIDTHS PRIOR TO SETTING TRAFFIC CONTROL TO ENSURE PROPER LANE WIDTHS ARE ACHIEVED.

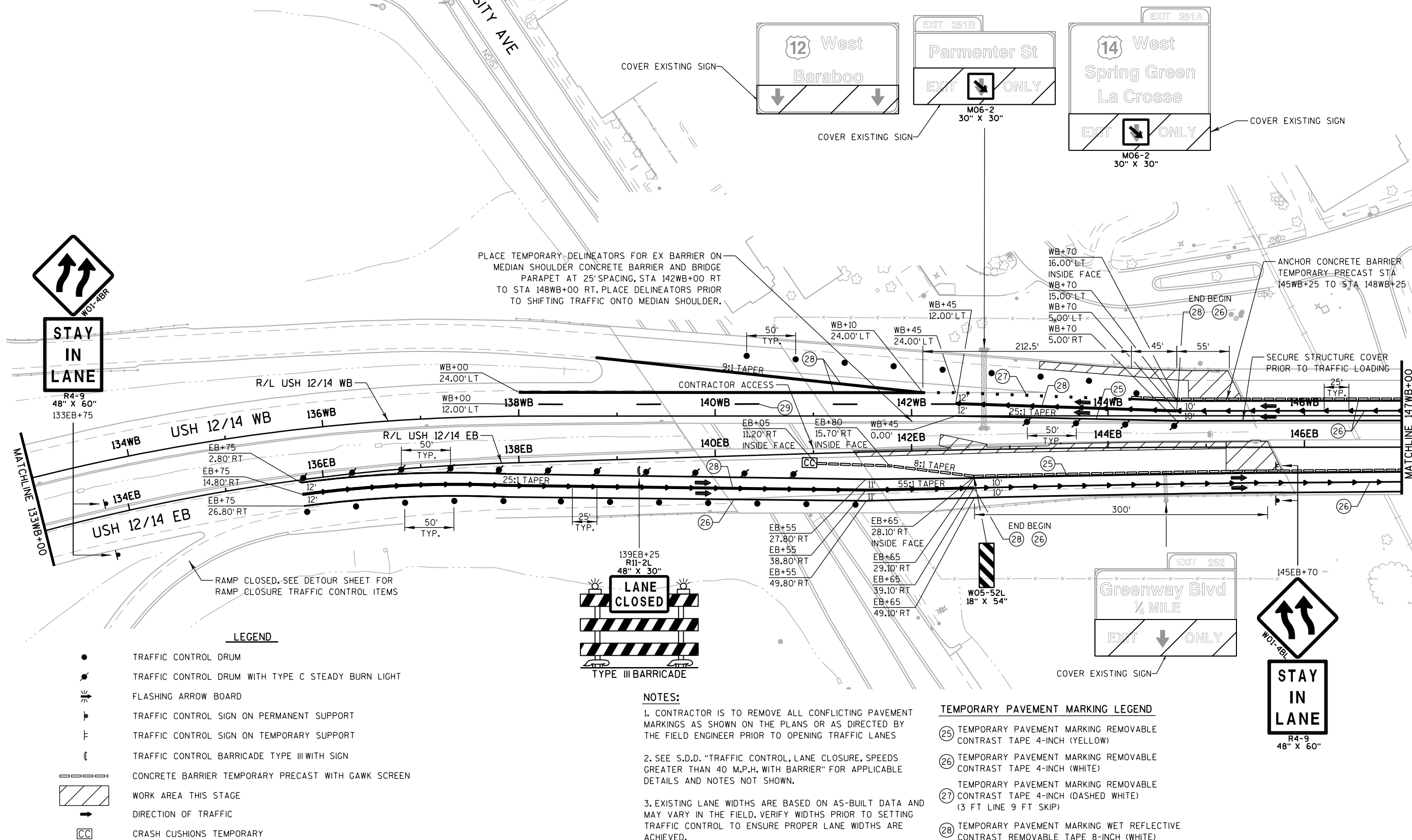
TEMPORARY PAVEMENT MARKING LEGEND

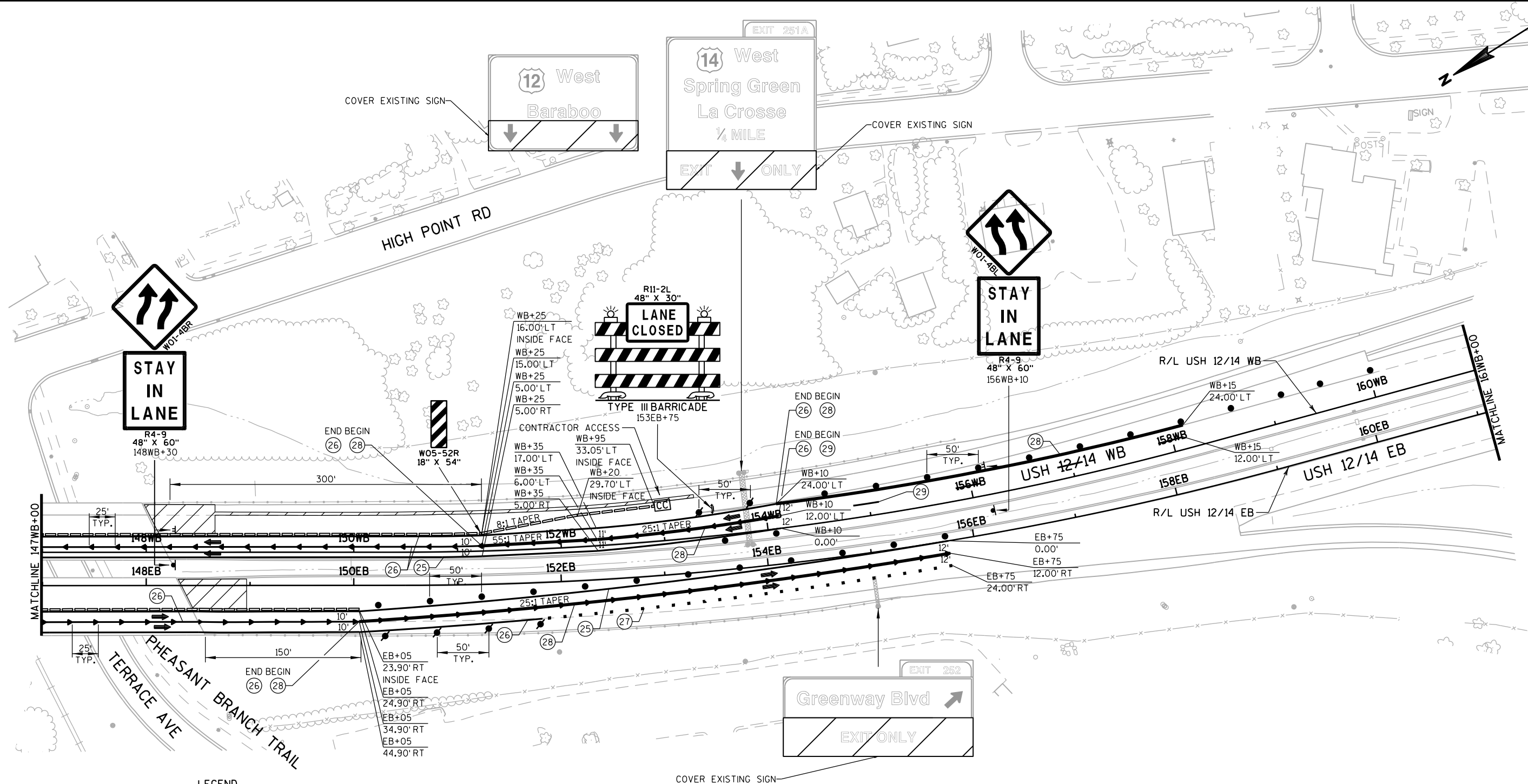
(25) TEMPORARY PAVEMENT MARKING REMOVABLE CONTRAST TAPE 4-INCH (YELLOW)

(26) TEMPORARY PAVEMENT MARKING REMOVABLE CONTRAST TAPE 4-INCH (WHITE)

(27) TEMPORARY PAVEMENT MARKING REMOVABLE CONTRAST TAPE 4-INCH (DASHED WHITE) (3 FT LINE 9 FT SKIP)

(28) TEMPORARY PAVEMENT MARKING WET REFLECTIVE CONTRAST REMOVABLE TAPE 8-INCH (WHITE)





LEGEND

- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE C STEADY BURN LIGHT
- ↔ FLASHING ARROW BOARD
- ⊥ TRAFFIC CONTROL SIGN ON PERMANENT SUPPORT
- ⊥ TRAFFIC CONTROL SIGN ON TEMPORARY SUPPORT
- ⊥ TRAFFIC CONTROL BARRICADE TYPE III WITH SIGN
- CONCRETE BARRIER TEMPORARY PRECAST WITH GAWK SCREEN
- ▨ WORK AREA THIS STAGE
- DIRECTION OF TRAFFIC
- CC CRASH CUSHIONS TEMPORARY

NOTES:

1. CONTRACTOR IS TO REMOVE ALL CONFLICTING PAVEMENT MARKINGS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE FIELD ENGINEER PRIOR TO OPENING TRAFFIC LANES
2. SEE S.D.D. "TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M.P.H. WITH BARRIER" FOR APPLICABLE DETAILS AND NOTES NOT SHOWN.
3. EXISTING LANE WIDTHS ARE BASED ON AS-BUILT DATA AND MAY VARY IN THE FIELD. VERIFY WIDTHS PRIOR TO SETTING TRAFFIC CONTROL TO ENSURE PROPER LANE WIDTHS ARE ACHIEVED.

TEMPORARY PAVEMENT MARKING LEGEND

- (25) TEMPORARY PAVEMENT MARKING REMOVABLE CONTRAST TAPE 4-INCH (YELLOW)
- (26) TEMPORARY PAVEMENT MARKING REMOVABLE CONTRAST TAPE 4-INCH (WHITE)
- (27) TEMPORARY PAVEMENT MARKING REMOVABLE CONTRAST TAPE 4-INCH (DASHED WHITE) (3 FT LINE 9 FT SKIP)
- (28) TEMPORARY PAVEMENT MARKING WET REFLECTIVE CONTRAST REMOVABLE TAPE 8-INCH (WHITE)
- (29) TEMPORARY PAVEMENT MARKING WET REFLECTIVE CONTRAST REMOVABLE TAPE 4-INCH (DASHED WHITE) (12.5 FT LINE 37.5 FT SKIP)



POINT OF BEGINNING : EB

PI= 91EB+65.50
X = 785563.12
Y = 495607.20
AH = S 0°06'13.17" E

POINT OF BEGINNING : WB

PI= 114WB+00.73
X = 785954.29
Y = 493385.08
AH = S 19°34'07.88" E

CURVE : EB-1

PC = 119EB+70.95
X = 786070.62
Y = 492876.34
PI= 129EB+41.69
X = 786396.46
Y = 491961.92
PT = 137EB+87.82
X = 785905.95
Y = 491124.22

R = 2083.48
DELTA = 49°57'50.03"
D = 2°45'00.01"
L = 1816.87
T = 970.74
E = 215.05
BK = S 19°36'47.31" E
AH = S 30°21'02.72" W

CURVE : EB-2

PC = 140EB+78.94
X = 785758.85
Y = 490873.00
PI= 143EB+02.13
X = 785646.07
Y = 490680.39
PT = 145EB+25.29
X = 785527.43
Y = 490491.34

R = 14536.64
DELTA = 1°45'33.52"
D = 0°23'38.93"
L = 446.36
T = 223.20
E = 1.71
BK = S 30°21'02.72" W
AH = S 32°06'36.24" W

CURVE : WB-1

PC = 119WB+32.27
X = 786132.32
Y = 492884.24
PI= 129WB+41.24
X = 786470.27
Y = 491933.55
PT = 138WB+11.50
X = 785933.95
Y = 491078.93

R = 2083.48
DELTA = 51°40'44.12"
D = 2°45'00.01"
L = 1879.23
T = 1008.96
E = 231.45
BK = S 19°34'07.88" E
AH = S 32°06'36.24" W

PI

WB-1

PI

EB-1

R/L USH 12/14 WB

WB-1

135WB

135EB

PT

WB-1

PT

EB-1

140WB

140EB

PC

EB-2

EB-2

PI

EB-2

PT

EB-2

PC

WB-1

120WB

120EB

PC

EB-1

WB

CURVE : EB-3

PC = 150EB+49.85
X = 785248.61
Y = 490047.03
PI= 154EB+80.11
X = 785019.91
Y = 489682.59
PT = 159EB+05.30
X = 784894.87
Y = 489270.89

R = 3221.23
DELTA = 15°12'57.42"
D = 1°46'43.29"
L = 855.46
T = 430.26
E = 28.61
BK = S 32°06'36.24" W
AH = S 16°53'38.82" W

CURVE : EB-4

PC = 167EB+28.47
X = 784655.66
Y = 488483.26
PI= 171EB+66.87
X = 784528.25
Y = 488063.77
PT = 176EB+00.42
X = 784511.88
Y = 487625.68

R = 3386.39
DELTA = 14°45'10.88"
D = 1°41'31.00"
L = 871.96
T = 438.40
E = 28.26
BK = S 16°53'38.82" W
AH = S 2°08'27.94" W

CURVE : WB-2

PC = 150WB+45.85
X = 785277.84
Y = 490033.40
PI= 154WB+37.35
X = 785069.74
Y = 489701.79
PT = 158WB+24.23
X = 784956.00
Y = 489327.18

R = 2930.00
DELTA = 15°13'16.18"
D = 1°57'19.75"
L = 778.38
T = 391.50
E = 26.04
BK = S 32°06'36.24" W
AH = S 16°53'20.06" W

CURVE : WB-3

PC = 167WB+05.14
X = 784700.08
Y = 488484.27
PI= 171WB+29.96
X = 784576.67
Y = 488077.78
PT = 175WB+50.06
X = 784561.05
Y = 487653.25

R = 3275.00
DELTA = 14°46'54.09"
D = 1°44'58.16"
L = 844.91
T = 424.82
E = 27.44
BK = S 16°53'20.06" W
AH = S 2°06'25.96" W

POINT OF ENDING : EB

PI= 186EB+46.89
X = 784511.88
Y = 487625.68
AH = S 2°08'27.94" W

POINT OF ENDING : WB

PI= 186WB+25.91
X = 784521.49
Y = 486578.12
AH = S 2°06'25.96" W

PT

WB-3

PT

WB-3

175WB

175EB

PT

EB-4

PI

WB-3

170WB

170EB

PC

WB-3

165WB

165EB

PC

EB-4

PI

EB-4

R/L USH 12/14 WB

S 16°53'20" W

S 16°53'39" W

R/L USH 12/14 EB

160WB

160EB

PT

WB-2

PT

EB-3

PI

WB-2

155WB

155EB

PI

EB-3

EB-3

WB-2

PC

WB-2

150WB

150EB

PC

EB-3

S 32°06'36" W

S 32°06'36" W

S 2°06'26" W

S 2°08'28" W

Estimate Of Quantities

5300-01-83

Line	Item	Item Description	Unit	Total	Qty
0010	203.0200	Removing Old Structure (station) 01. STA. 147WB+00	LS	1.000	1.000
0020	203.0200	Removing Old Structure (station) 02. STA. 147EB+00	LS	1.000	1.000
0030	203.0210.S	Abatement of Asbestos Containing Material (structure) 01. B-13-228	LS	1.000	1.000
0040	203.0225.S	Debris Containment (structure) 01. B-13-14	LS	1.000	1.000
0050	203.0225.S	Debris Containment (structure) 02. B-13-228	LS	1.000	1.000
0060	204.0100	Removing Pavement	SY	966.000	966.000
0070	204.0109.S	Removing Concrete Surface Partial Depth	SF	656.000	656.000
0080	204.0120	Removing Asphaltic Surface Milling	SY	1,225.000	1,225.000
0090	204.0140	Removing Gutter	LF	53.000	53.000
0100	204.0157	Removing Concrete Barrier	LF	40.000	40.000
0110	204.0165	Removing Guardrail	LF	570.000	570.000
0120	204.0220	Removing Inlets	EACH	4.000	4.000
0130	204.0245	Removing Storm Sewer (size) 01. 12-Inch	LF	15.000	15.000
0140	204.0245	Removing Storm Sewer (size) 02. 18-Inch	LF	223.000	223.000
0150	205.0100	Excavation Common	CY	100.000	100.000
0160	206.1000	Excavation for Structures Bridges (structure) 01. B-13-228	LS	1.000	1.000
0170	210.1500	Backfill Structure Type A	TON	20.000	20.000
0180	211.0200	Prepare Foundation for Concrete Pavement (project) 01. 5300-01-83	LS	1.000	1.000
0190	213.0100	Finishing Roadway (project) 01. 5300-01-83	EACH	1.000	1.000
0200	305.0110	Base Aggregate Dense 3/4-Inch	TON	25.000	25.000
0210	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	185.000	185.000
0220	415.0100	Concrete Pavement 10-Inch	SY	833.000	833.000
0230	415.0410	Concrete Pavement Approach Slab	SY	393.000	393.000
0240	416.0610	Drilled Tie Bars	EACH	139.000	139.000
0250	416.0620	Drilled Dowel Bars	EACH	134.000	134.000
0260	416.1110	Concrete Shoulder Rumble Strips	LF	329.000	329.000
0270	450.4000	HMA Cold Weather Paving	TON	125.000	125.000
0280	455.0605	Tack Coat	GAL	91.000	91.000
0290	460.2000	Incentive Density HMA Pavement	DOL	90.000	90.000
0300	460.6224	HMA Pavement 4 MT 58-28 S	TON	107.000	107.000
0310	465.0105	Asphaltic Surface	TON	18.000	18.000
0320	465.0400	Asphaltic Shoulder Rumble Strips	LF	5,596.000	5,596.000
0330	502.0100	Concrete Masonry Bridges	CY	474.000	474.000
0340	502.3100	Expansion Device (structure) 01. B-13-14	LS	1.000	1.000
0350	502.3100	Expansion Device (structure) 02. B-13-228	LS	1.000	1.000
0360	502.3200	Protective Surface Treatment	SY	3,145.000	3,145.000
0370	502.3210	Pigmented Surface Sealer	SY	463.000	463.000

Estimate Of Quantities

5300-01-83

Line	Item	Item Description	Unit	Total	Qty
0380	502.4106	Adhesive Anchors 3/4-inch	EACH	18.000	18.000
0390	502.4204	Adhesive Anchors No. 4 Bar	EACH	4.000	4.000
0400	502.4205	Adhesive Anchors No. 5 Bar	EACH	278.000	278.000
0410	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	109,390.000	109,390.000
0420	505.0904	Bar Couplers No. 4	EACH	8.000	8.000
0430	505.0905	Bar Couplers No. 5	EACH	886.000	886.000
0440	505.0906	Bar Couplers No. 6	EACH	6.000	6.000
0450	506.6000	Bearing Assemblies Expansion (structure) 01. B-13-14	EACH	18.000	18.000
0460	506.6000	Bearing Assemblies Expansion (structure) 02. B-13-228	EACH	18.000	18.000
0470	506.7050.S	Removing Bearings (structure) 01. B-13-14	EACH	18.000	18.000
0480	506.7050.S	Removing Bearings (structure) 02. B-13-228	EACH	18.000	18.000
0490	509.0301	Preparation Decks Type 1	SY	15.000	15.000
0500	509.0302	Preparation Decks Type 2	SY	6.000	6.000
0510	509.0500	Cleaning Decks	SY	1,500.000	1,500.000
0520	509.1000	Joint Repair	SY	55.000	55.000
0530	509.2000	Full-Depth Deck Repair	SY	1.000	1.000
0540	509.2500	Concrete Masonry Overlay Decks	CY	101.000	101.000
0550	509.9050.S	Cleaning Parapets	LF	562.000	562.000
0560	514.0445	Floor Drains Type GC	EACH	2.000	2.000
0570	516.0500	Rubberized Membrane Waterproofing	SY	2.000	2.000
0580	517.0900.S	Preparation and Coating of Top Flanges (structure) 01. B-13-14	LS	1.000	1.000
0590	517.1800.S	Structure Repainting Recycled Abrasive (structure) 01. B-13-14	LS	1.000	1.000
0600	517.1800.S	Structure Repainting Recycled Abrasive (structure) 02. B-13-228	LS	1.000	1.000
0610	517.4000.S	Containment and Collection of Waste Materials (structure) 01. B-13-14	LS	1.000	1.000
0620	517.4000.S	Containment and Collection of Waste Materials (structure) 02. B-13-228	LS	1.000	1.000
0630	517.6001.S	Portable Decontamination Facility	EACH	2.000	2.000
0640	520.8000	Concrete Collars for Pipe	EACH	5.000	5.000
0650	521.1012	Apron Endwalls for Culvert Pipe Steel 12-Inch	EACH	1.000	1.000
0660	530.0112	Culvert Pipe Corrugated Polyethylene 12-Inch	LF	98.000	98.000
0670	603.0105	Concrete Barrier Single-Faced 32-Inch	LF	40.000	40.000
0680	603.8000	Concrete Barrier Temporary Precast Delivered	LF	1,788.000	1,788.000
0690	603.8125	Concrete Barrier Temporary Precast Installed	LF	3,564.000	3,564.000
0700	604.9010.S	Slope Paving Repair Crushed Aggregate	CY	66.000	66.000
0710	604.9015.S	Reseal Crushed Aggregate Slope Paving	SY	1,500.000	1,500.000
0720	606.0200	Riprap Medium	CY	7.000	7.000
0730	608.0312	Storm Sewer Pipe Reinforced Concrete Class III 12-	LF	168.000	168.000

Estimate Of Quantities

5300-01-83

Line	Item	Item Description	Unit	Total	Qty
		Inch			
0740	611.0654	Inlet Covers Type V	EACH	5.000	5.000
0750	611.3004	Inlets 4-FT Diameter	EACH	1.000	1.000
0760	611.3225	Inlets 2x2.5-FT	EACH	4.000	4.000
0770	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	1.000	1.000
0780	614.0905	Crash Cushions Temporary	EACH	4.000	4.000
0790	614.2300	MGS Guardrail 3	LF	329.000	329.000
0800	614.2310	MGS Guardrail 3 HS	LF	50.000	50.000
0810	614.2320	MGS Guardrail 3 QS	LF	54.000	54.000
0820	614.2500	MGS Thrie Beam Transition	LF	137.000	137.000
0830	618.0100	Maintenance And Repair of Haul Roads (project) 01. 5300-01-83	EACH	1.000	1.000
0840	619.1000	Mobilization	EACH	1.000	1.000
0850	624.0100	Water	MGAL	5.000	5.000
0860	625.0500	Salvaged Topsoil	SY	203.000	203.000
0870	628.1504	Silt Fence	LF	272.000	272.000
0880	628.1520	Silt Fence Maintenance	LF	272.000	272.000
0890	628.1905	Mobilizations Erosion Control	EACH	7.000	7.000
0900	628.1910	Mobilizations Emergency Erosion Control	EACH	1.000	1.000
0910	628.2004	Erosion Mat Class I Type B	SY	201.000	201.000
0920	628.7005	Inlet Protection Type A	EACH	2.000	2.000
0930	628.7020	Inlet Protection Type D	EACH	13.000	13.000
0940	628.7504	Temporary Ditch Checks	LF	48.000	48.000
0950	628.7570	Rock Bags	EACH	20.000	20.000
0960	629.0210	Fertilizer Type B	CWT	0.850	0.850
0970	630.0130	Seeding Mixture No. 30	LB	6.000	6.000
0980	633.1000	Delineator Brackets	EACH	56.000	56.000
0990	633.5200	Markers Culvert End	EACH	1.000	1.000
1000	642.5201	Field Office Type C	EACH	1.000	1.000
1010	643.0100	Traffic Control (project) 01. 5300-01-83	EACH	1.000	1.000
1020	643.0300	Traffic Control Drums	DAY	10,948.000	10,948.000
1030	643.0420	Traffic Control Barricades Type III	DAY	2,989.000	2,989.000
1040	643.0705	Traffic Control Warning Lights Type A	DAY	5,978.000	5,978.000
1050	643.0715	Traffic Control Warning Lights Type C	DAY	2,559.000	2,559.000
1060	643.0800	Traffic Control Arrow Boards	DAY	44.000	44.000
1070	643.0900	Traffic Control Signs	DAY	8,344.000	8,344.000
1080	643.0910	Traffic Control Covering Signs Type I	EACH	8.000	8.000
1090	643.0920	Traffic Control Covering Signs Type II	EACH	36.000	36.000
1100	643.1050	Traffic Control Signs PCMS	DAY	86.000	86.000
1110	643.2000	Traffic Control Detour (project) 01. 5300-01-83	EACH	1.000	1.000

Estimate Of Quantities

5300-01-83

Line	Item	Item Description	Unit	Total	Qty
1120	643.3000	Traffic Control Detour Signs	DAY	8,047.000	8,047.000
1130	644.1616.S	Temporary Pedestrian Safety Fence	LF	375.000	375.000
1140	645.0120	Geotextile Type HR	SY	15.000	15.000
1150	646.0106	Pavement Marking Epoxy 4-Inch	LF	5,867.000	5,867.000
1160	646.0126	Pavement Marking Epoxy 8-Inch	LF	4,276.000	4,276.000
1170	646.0600	Removing Pavement Markings	LF	2,169.000	2,169.000
1180	646.0690.S	Removing Pavement Markings Water Blasting	LF	8,798.000	8,798.000
1190	646.0881.S	Pavement Marking Grooved Wet Reflective Tape 4-Inch	LF	185.000	185.000
1200	646.0883.S	Pavement Marking Grooved Wet Reflective Tape 8-Inch	LF	349.000	349.000
1210	647.0746	Pavement Marking Diagonal Epoxy 24-Inch	LF	477.000	477.000
1220	649.0401	Temporary Pavement Marking Removable Contrast Tape 4-Inch	LF	14,871.000	14,871.000
1230	649.2100	Temporary Raised Pavement Markers Type I	EACH	269.000	269.000
1240	650.4000	Construction Staking Storm Sewer	EACH	5.000	5.000
1250	650.7000	Construction Staking Concrete Pavement	LF	435.000	435.000
1260	690.0150	Sawing Asphalt	LF	60.000	60.000
1270	690.0250	Sawing Concrete	LF	481.000	481.000
1280	715.0415	Incentive Strength Concrete Pavement	DOL	500.000	500.000
1290	715.0502	Incentive Strength Concrete Structures	DOL	2,808.000	2,808.000
1300	801.0117	Railroad Flagging Reimbursment	DOL	15,000.000	15,000.000
1310	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	900.000	900.000
1320	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	775.000	775.000
1330	SPV.0060	Special 01. Securing Structure Covers	EACH	5.000	5.000
1340	SPV.0060	Special 02. Repositioning Traffic Control Devices for Mainline Closures	EACH	14.000	14.000
1350	SPV.0060	Special 03. Traffic Control Close-Open Freeway Entrance Ramp	EACH	5.000	5.000
1360	SPV.0060	Special 04. Bridge Deck Coring	EACH	3.000	3.000
1370	SPV.0060	Special 05. Temporary Delineators for Ex Barrier	EACH	88.000	88.000
1380	SPV.0090	Special 01. Temporary Pavement Marking Wet Reflective Contrast Removable Tape 8-Inch	LF	6,044.000	6,044.000
1390	SPV.0090	Special 02. Traffic Control Gawk Screen Furnished	LF	2,376.000	2,376.000
1400	SPV.0090	Special 03. Traffic Control Gawk Screen Installed	LF	4,174.000	4,174.000
1410	SPV.0090	Special 04. Concrete Curb Integral Type TBT	LF	36.000	36.000
1420	SPV.0105	Special 01. Vegetation Removal B-13-14	LS	1.000	1.000
1430	SPV.0105	Special 02. Vegetation Removal B-13-228	LS	1.000	1.000
1440	SPV.0165	Special 01. Removing Loose Concrete	SF	50.000	50.000

Estimate Of Quantities

5300-01-83

3

REMOVING STORM SEWER ITEMS

				204.0220	204.0245	204.0245
				REMOVING	REMOVING STORM	REMOVING STORM
				INLETS	SEWER 12-INCH	SEWER 18-INCH
ROADWAY	STATION	OFFSET	EACH	LF	LF	LF
STAGE 2						
EB	145EB+76	RT	1	--		113
STAGE 2 SUBTOTAL			1	--		113
STAGE 3						
EB	142EB+58	LT	--	15		--
EB	145EB+41	RT/LT	1	--		41
WB	145WB+37	RT/LT	1	--		40
STAGE 3 SUBTOTAL			2	15		81
STAGE 4						
WB	145WB+12	LT	1	--		29
STAGE 4 SUBTOTAL			1	--		29
PROJECT 5300-01-83 TOTAL			4	15		223

PREPARE FOUNDATION FOR CONCRETE
PAVEMENT (PROJECT 5300-01-83)

		211.0200
		PREPARE
		FOUNDATION FOR
		CONCRETE PAVEMENT
		5300-01-83
ROADWAY	LS	
PROJECT 5300-01-83	1	
PROJECT 5300-01-83 TOTAL		1

FINISHING ROADWAY
(PROJECT 5300-01-83)

		213.0100
		FINISHING
		ROADWAY
		5300-01-83
ROADWAY	EACH	
PROJECT 5300-01-83	1	
PROJECT 5300-01-83 TOTAL		1

3

MOBILIZATION

		619.1000
		MOBILIZATION
ROADWAY	EACH	
PROJECT 5300-01-83	1	
PROJECT 5300-01-83 TOTAL		1

MAINTENANCE AND REPAIR OF HAUL ROADS
(PROJECT 5300-01-83)

		618.0100
		MAINTENANCE
		AND REPAIR OF
		HAUL ROADS
		5300-01-83
ROADWAY	EACH	
PROJECT 5300-01-83	1	
PROJECT 5300-01-83 TOTAL		1

EXCAVATION COMMON

					205.0100
					EXCAVATION
					COMMON
ROADWAY	STATION		OFFSET	CY	
STAGE 2					
EB	145EB+20	- 145EB+65	RT	11	
EB	148EB+52	- 148EB+97	RT	13	
WB	144WB+82	- 145WB+23	RT	8	
WB	148WB+21	- 148WB+66	RT	6	
STAGE 2 SUBTOTALS				38	
STAGE 3					
EB	145EB+20	- 145EB+32	LT	6	
EB	148EB+32	- 148EB+97	LT	9	
STAGE 3 SUBTOTALS				15	
STAGE 4					
WB	144WB+82	- 145WB+05	LT	7	
WB	147WB+98	- 148WB+66	LT	20	
STAGE 4 SUBTOTALS				27	
UNDISTRIBUTED				20	
PROJECT 5300-01-83 TOTALS				100	

FIELD OFFICE TYPE C

		642.5201
		FIELD
		OFFICE
		TYPE C
		5300-01-83
ROADWAY	EACH	
PROJECT 5300-01-83	1	
PROJECT 5300-01-83 TOTAL		1

BRIDGE DECK CORING

		SPV.0060.04
		BRIDGE DECK CORING
STRUCTURE	EACH	
B-13-14	3	
PROJECT 5300-01-83 TOTAL		3

RAILROAD FLAGGING REIMBURSEMENT

		801.0177
		RAILROAD
		FLAGGING
		REIMBURSEMENT
ROADWAY	DOL	
PROJECT 5300-01-83	15,000	
PROJECT 5300-01-83 TOTAL		15,000

BASE AGGREGATE DENSE								
			305.0110	305.0120	624.0100			
			BASE AGGREGATE	BASE AGGREGATE				
			DENSE	DENSE				
			3/4-INCH	1 1/4-INCH	WATER			
ROADWAY	STATION	OFFSET	TON	TON	MGAL	COMMENTS		
STAGE 2								
EB	145EB+20 - 145EB+88	RT	--	5	--	1/2" OF BASE AGGREGATE TO ACCOUNT FOR PROFILE ADJUSTMENT.		
EB	154EB+57 - 154EB+81	RT	--	17	--	10" OF BASE AGGREGATE FOR STORM SEWER REPLACEMENT.		
EB	148EB+44 - 148EB+97	RT	--	18	--			
WB	144WB+82 - 145WB+48	RT	--	5	--	1/2" OF BASE AGGREGATE TO ACCOUNT FOR PROFILE ADJUSTMENT.		
WB	145WB+20 - 145WB+43	LT	--	16	--	10" OF BASE AGGREGATE FOR STORM SEWER REPLACEMENT.		
WB	148WB+11 - 148WB+66	RT/LT	--	18	--			
STAGE 2 SUBTOTAL			--	79	--			
STAGE 3								
EB	145EB+20 - 145EB+75	RT/LT	--	4	--	1/2" OF BASE AGGREGATE TO ACCOUNT FOR PROFILE ADJUSTMENT.		
EB	145EB+46 - 145EB+67	RT/LT	--	15	--	10" OF BASE AGGREGATE FOR STORM SEWER REPLACEMENT.		
EB	148EB+34 - 148EB+97	RT/LT	--	22	--			
STAGE 3 SUBTOTAL			--	41	--			
STAGE 4								
WB	144WB+82 - 145WB+35	LT	--	4	--	1/2" OF BASE AGGREGATE TO ACCOUNT FOR PROFILE ADJUSTMENT.		
WB	145WB+06 - 145WB+30	LT	--	16	--	10" OF BASE AGGREGATE FOR STORM SEWER REPLACEMENT.		
WB	147WB+98 - 148WB+66	LT	--	25	--			
STAGE 4 SUBTOTAL			--	45	--			
UNDISTRIBUTED	USH 12/14		25	20	5			
PROJECT 5300-01-83 TOTALS			25	185	5			

BEAMGUARD								
			204.0165	614.2300	614.2310	614.2320	614.2500	
			REMOVING	MGS	MGS	MGS	MGS THRIE BEAM	
			GUARDRAIL	GUARDRAIL 3	GUARDRAIL 3 HS	GUARDRAIL 3 QS	TRANSITION	
ROADWAY	STATION	OFFSET	LF	LF	LF	LF	LF	
STAGE 2								
EB	142EB+09 - 145EB+81	RT	372	222	50	54	46	
EB	148EB+65 - 148EB+97	RT	32	26	--	--	6	
STAGE 2 SUBTOTAL			404	248	50	54	52	
STAGE 4								
WB	144WB+05 - 145WB+12	LT	107	61	--	--	46	
WB	148WB+07 - 148WB+66	LT	59	20	--	--	39	
STAGE 4 SUBTOTAL			166	81	--	--	85	
PROJECT 5300-01-83 TOTAL			570	329	50	54	137	

CONCRETE CURB INTEGRAL TYPE TBT				
				SPV.0090.04
				CONCRETE CURB
				INTEGRAL
				TYPE TBT
ROADWAY	STATION	OFFSET	LF	
STAGE 2				
EB	145EB+56 - 145EB+78	RT	22	
STAGE 2 SUBTOTALS			22	
STAGE 4				
WB	145WB+07 - 145WB+21	LT	14	
STAGE 4 SUBTOTALS			14	
UNDISTRIBUTED			--	
PROJECT 5300-01-83 TOTALS			36	

CONCRETE ITEMS													
			204.0100	204.0109.S	204.0140	204.0157	415.0100	415.0410	416.0610	416.0620	416.1110	603.0105	690.0250
			REMOVING	REMOVING		REMOVING	CONCRETE	CONCRETE	DRILLED	DRILLED	CONCRETE	CONCRETE	
			PAVEMENT	SURFACE	REMOVING	CONCRETE	PAVEMENT	PAVEMENT	TIE	DOWEL	SHOULDER	BARRER	
			SY	PARTIAL DEPTH	GUTTER	BARRIER	10-INCH	APPROACH	BARS*	BARS	RUMBLE	SINGLE-FACED	SAWING
ROADWAY	STATION	OFFSET	SY	SF	LF	LF	SY	SY	EACH	EACH	LF	LF	LF
STAGE 1													
EB	143EB+40 - 145EB+51	LT	--	387	--	--	--	--	--	--	--	--	--
STAGE 1 SUBTOTAL			--	387	--	--	--	--	--	--	--	--	--
STAGE 2													
EB	145EB+20 - 145EB+88	RT	150	--	--	--	125	65	--	17	--	--	75
EB	148EB+44 - 148EB+97	RT	84	--	--	--	99	32	--	13	--	--	68
WB	143WB+35 - 144WB+82	RT	--	269	--	--	--	--	--	--	--	--	--
WB	144WB+82 - 145WB+48	RT/LT	143	--	41	--	109	62	15	17	--	--	116
WB	148WB+11 - 148WB+66	RT/LT	110	--	--	--	85	43	--	16	--	--	74
STAGE 2 SUBTOTAL			487	269	41	--	418	202	15	63	--	--	333
STAGE 3													
EB	142EB+40 - 142EB+60	LT	--	--	--	20	--	--	4	--	--	20	7
EB	145EB+20 - 145EB+75	RT/LT	126	--	12	10	91	41	34	16	--	10	58
EB	148EB+34 - 148EB+97	RT/LT	134	--	--	--	97	62	19	17	--	--	20
WB	145WB+33 - 145WB+43	RT	--	--	--	10	--	--	4	--	--	10	7
STAGE 3 SUBTOTAL			260	--	12	40	188	103	61	33	--	40	92
STAGE 4													
EB	145EB+20 - 145EB+35	LT	--	--	--	--	--	--	--	--	15	--	--
EB	148EB+34 - 148EB+97	LT	--	--	--	--	--	--	--	--	63	--	--
WB	144WB+82 - 145WB+35	LT	112	--	--	--	101	35	19	14	15	--	16
WB	147WB+98 - 148WB+66	LT	107	--	--	--	126	53	19	14	63	--	16
STAGE 4 SUBTOTAL			219	--	--	--	227	88	38	28	156	--	33
STAGE 5													
EB	145EB+20 - 145EB+50	RT	--	--	--	--	--	--	--	--	30	--	--
EB	148EB+52 - 148EB+97	RT	--	--	--	--	--	--	--	--	45	--	--
WB	144WB+82 - 145WB+22	RT	--	--	--	--	--	--	--	--	45	--	--
WB	148WB+21 - 148WB+66	RT	--	--	--	--	--	--	--	--	45	--	--
STAGE 5 SUBTOTAL			--	--	--	--	--	--	--	--	165	--	--
UNDISTRIBUTED			--	--	--	--	--	--	25	10	8	--	23
PROJECT 5300-01-83 TOTAL			966	656	53	40	833	393	139	134	329	40	481

*DRILL 2 TIE BARS TO A DEPTH OF 18" AT EACH END OF CONCRETE BARRIER REPLACEMENT. SEE PLAN DETAILS FOR MORE INFORMATION.

**SEE PLAN DETAILS FOR EXACT LIMITS OF CONCRETE SHOULDER RUMBLE STRIPS

**THERE WILL BE A 3.5' VERTICAL SAWCUT AT EACH END OF THE CONCRETE BARRIER REMOVAL.

ASPHALT ITEMS												
ROADWAY	STATION	OFFSET	204.0120	450.4000	455.0605	460.6224	465.0105	465.0400	690.0150	COMMENTS		
			REMOVING					ASPHALTIC				
			ASPHALTIC SURFACE	HMA COLD	TACK	HMA PAVEMENT	ASPHALTIC	SHOULDER	SAWING			
			MILLING	WEATHER PAVING	COAT	4 MT 58-28 S	SURFACE	RUMBLE STRIP	ASPHALT			
			SY	TON	GAL	TON	TON	LF	LF			
STAGE 1												
EB	141EB+41 - 145EB+51	LT	252	28	21	28	--	--	--	MILL ASPHALT SHOULDER 1.75-INCH DEEP		
WB	137WB+90 - 139WB+26	LT	117	11	8	11	--	--	--	MILL ASPHALT SHOULDER 1.75-INCH DEEP		
WB	143WB+30 - 144WB+82	LT	141	14	10	14	--	--	--	MILL ASPHALT SHOULDER 1.75-INCH DEEP		
WB	147WB+97 - 153WB+33	LT	117	11	8	--	11	--	--	MILL RUMBLE STRIPS 2-FEET WIDE X 1.75-INCH DEEP		
STAGE 1 SUBTOTAL			627	64	47	53	11	--	--			
STAGE 2												
EB	142EB+09 - 145EB+20	RT	404	39	28	39	--	--	8	MILL ASPHALT SHOULDER 1.75-INCH DEEP		
EB	148EB+97 - 151EB+90	RT	65	6	5	--	6	--	10	MILL RUMBLE STRIPS 2-FEET WIDE X 1.75-INCH DEEP		
WB	142WB+35 - 144WB+82	RT	105	13	9	13	--	--	4	MILL ASPHALT SHOULDER 1.75-INCH DEEP		
WB	148WB+66 - 148WB+66	RT	--	--	--	--	--	--	4			
STAGE 2 SUBTOTAL			574	58	42	52	6	--	26			
STAGE 3												
EB	145EB+20 - 145EB+20	LT	--	--	--	--	--	--	4			
EB	148EB+97 - 148EB+97	LT	--	--	--	--	--	--	5			
STAGE 3 SUBTOTAL			--	--	--	--	--	--	9			
STAGE 4												
EB	141EB+45 - 145EB+20	LT	--	--	--	--	--	375	--			
WB	143WB+30 - 144WB+82	LT	--	--	--	--	--	152	10			
WB	148WB+66 - 153WB+33	LT	--	--	--	--	--	462	10			
STAGE 4 SUBTOTAL			--	--	--	--	--	989	20			
STAGE 5												
EB	142EB+09 - 145EB+20	RT	--	--	--	--	--	310	--			
EB	148EB+97 - 151EB+90	RT	--	--	--	--	--	295	--			
EB	148EB+97 - 166EB+48	LT	--	--	--	--	--	1,751	--			
WB	137WB+90 - 139WB+24	LT	--	--	--	--	--	134	--			
WB	142WB+35 - 144WB+82	RT	--	--	--	--	--	247	--			
WB	148WB+66 - 166WB+26	RT	--	--	--	--	--	1,760	--			
STAGE 5 SUBTOTAL			--	--	--	--	--	4,497	--			
UNDISTRIBUTED			24	3	2	2	1	110	5			
PROJECT 5300-01-83 TOTAL			1,225	125	91	107	18	5,596	60			

STORM SEWER STRUCTURES										
ROADWAY	STRUCTURE NUMBER	STATION	OFFSET	RIM	LOWEST INVERT	STRUCTURE DEPTH	611.0654	611.3004	611.3225	SPV.0060.01
							INLET	INLETS		SECURING
							COVER	4-FT	INLETS	STRUCTURE
							TYPE V	DIAMETER	2X2.5-FT	COVERS
							EACH	EACH	EACH	EACH
STAGE 1										
USH 12/14 EB	EXISTING INLET	145EB+75	4.6' LT	--	--	--	--	--	--	1
USH 12/14 WB	EXISTING INLET	145WB+12	45.4' LT	--	--	--	--	--	--	1
STAGE 1 SUBTOTAL							--	--	--	2
STAGE 2										
USH 12/14 EB	IN5	145EB+61	45.6' RT	957.11	947.49	9.62	1	1	--	1
USH 12/14 EB	IN4	145EB+75	46.5' RT	957.44	949.60	7.84	1	--	1	1
STAGE 2 SUBTOTAL							2	1	1	2
STAGE 3										
USH 12/14 EB	IN3	145EB+51	4.6' LT	957.30	951.11	6.19	1	--	1	--
USH 12/14 WB	IN2	145WB+37	5.2' RT	958.01	951.35	6.66	1	--	1	1
STAGE 3 SUBTOTAL							2	--	2	1
STAGE 4										
USH 12/14 WB	IN1	145WB+12	45.4' LT	957.14	951.89	5.25	1	--	1	--
STAGE 4 SUBTOTAL							1	--	1	--
PROJECT 5300-01-83 TOTAL							5	1	4	5

CONSTRUCTION STAKING STORM SEWER

					650.4000
					CONSTRUCTION
					STAKING
					STORM SEWER
ROADWAY	STUCTURE NUMBER	STATION	OFFSET	EACH	
STAGE 2					
EB	IN5	145EB+61	45.6' RT	1	
EB	IN4	145EB+75	46.5' RT	1	
STAGE 2 SUBTOTALS					2
STAGE 3					
EB	IN3	145EB+51	4.6' LT	1	
WB	IN2	145WB+37	5.2' RT	1	
STAGE 3 SUBTOTALS					2
STAGE 4					
WB	IN1	145WB+12	45.4' LT	1	
STAGE 4 SUBTOTALS					1
UNDISTRIBUTED					--
PROJECT 5300-01-83 TOTALS					5

STORM SEWER STRUCTURES

						520.8000	521.1012	530.0112	608.0312	633.5200
						CONCRETE	APRON ENDWALLS	CULVERT	STORM SEWER PIPE	
						COLLARS	FOR CULVERT PIPE	PIPE	REINFORCED	
						FOR PIPE	STEEL 12-INCH	CORRUGATED	CONCRETE	MARKERS
						EACH	EACH	POLYETHYLENE	CLASS III	CULVERT
ROADWAY	FROM	TO	INVERT	DISCH				12-INCH	12-INCH	END
	STR	STR	ELEV	ELEV	SLOPE			LF	LF	EACH
			FT	FT						
STAGE 2										
USH 12/14 EB	IN3	IN4	950.86	950.58	0.93%	1	--	--	30	--
USH 12/14 EB	IN4	IN5	949.60	949.49	0.79%	--	--	--	14	--
USH 12/14 EB	IN5	P6	947.49	946.65	8.40%	--	--	10	--	--
USH 12/14 EB	P6	P7	946.65	922.90	30.45%	--	--	78	--	--
USH 12/14 EB	P7	6EW	922.90	922.06	8.40%	--	1	10	--	1
STAGE 2 SUBTOTAL						1	1	98	44	1
STAGE 3										
USH 12/14 EB	EXISTING INLET	EXISTING PIPE	946.86	946.27	3.93%	1	--	--	15	--
MEDIAN	IN2	IN3	951.35	951.11	0.92%	--	--	--	26	--
USH 12/14 EB	IN3	IN4	951.11	950.86	0.93%	1	--	--	27	--
USH 12/14 WB	IN1	IN2	951.62	951.35	0.96%	1	--	--	28	--
STAGE 3 SUBTOTAL						3	--	--	96	--
STAGE 4 TOTAL										
USH 12/14 WB	IN1	IN2	951.89	951.62	0.96%	1	--	--	28	--
STAGE 4 SUBTOTAL						1	--	--	28	--
PROJECT 5300-01-83 TOTAL						5	1	98	168	1

CONCRETE BARRIER TEMPORARY PRECAST ITEMS

ROADWAY	603.8000	603.8125	SPV.0060.05	SPV.0090.02	SPV.0090.03	COMMENTS
	CONCRETE BARRIER	CONCRETE BARRIER	TEMPORARY	TRAFFIC CONTROL	TRAFFIC CONTROL	
	TEMPORARY PRECAST	TEMPORARY PRECAST	DELINEATORS FOR	GAWK SCREEN	GAWK SCREEN	
	DELIVERED	INSTALLED	EX BARRIER	FURNISHED	INSTALLED*	
	LF	LF	EACH	LF	LF	
STAGE 2						
EB	913	913	37	1,513	1,513	ANCHOR BARRIER AT CRASH CUSHIONS PER STANDARD DETAIL.
WB	863	863	13	863	863	ANCHOR BARRIER STA 145WB+25 TO STA 148WB+25 AND AT CRASH CUSHIONS PER STANDARD DETAIL.
STAGE 2 SUBTOTAL	1,776	1,776	50	2,376	2,376	
STAGE 3						
EB	--	913	13	--	923	ANCHOR BARRIER AT CRASH CUSHIONS PER STANDARD DETAIL.
STAGE 3 SUBTOTAL	--	913	13	--	923	
STAGE 4						
WB	12	875	25	--	875	ANCHOR BARRIER STA 145WB+25 TO STA 148WB+25 AND AT CRASH CUSHIONS PER STANDARD DETAIL.
STAGE 4 SUBTOTAL	12	875	25	--	875	
UNDISTRIBUTED						
		--	--	--	--	
PROJECT 5300-01-83 T	1,788	3,564	88	2,376	4,174	

*RE-INSTALL 10' OF TRAFFIC CONTROL GAWK SCREEN AFTER CONCRETE BARRIER REPLACEMENT FROM 145EB+45 TO 145EB+55 IN STAGE 3.

LANDSCAPING

ROADWAY	STATION	TO	STATION	625.0500	629.0210	630.0130
				SALVAGED	FERTILIZER	SEEDING
				TOPSOIL	TYPE B	MIXTURE NO. 30
				SY	CWT	LB
STAGE 2						
USH 12/14 EB OUTSIDE PIPE OUTFALL	145EB+61	-	146EB+33	125	0.25	3
STAGE 2 SUBTOTAL				125	0.25	3
STAGE 3						
MEDIAN	142EB+29	-	142EB+72	24	0.25	1
MEDIAN	145EB+34	-	145EB+55	34	0.25	1
STAGE 3 SUBTOTAL				58	0.50	2
UNDISTRIBUTED				20	0.10	1
PROJECT 5300-01-83 TOTAL				203	0.85	6

CONSTRUCTION STAKING CONCRETE PAVEMENT

					650.7000
					CONSTRUCTION
					STAKING
					CONCRETE PAVEMENT
ROADWAY	STATION		OFFSET	LF	
STAGE 2					
EB	145EB+20	- 145EB+85	RT	65	
EB	148EB+52	- 148EB+97	RT	45	
WB	144WB+82	- 145WB+45	RT	63	
WB	148WB+21	- 148WB+66	RT	45	
STAGE 2 SUBTOTAL				218	
STAGE 3					
EB	145EB+20	- 145EB+65	LT	45	
EB	148EB+34	- 148EB+97	LT	64	
STAGE 3 SUBTOTAL				109	
STAGE 4					
WB	144WB+82	- 145WB+27	LT	45	
WB	148WB+03	- 148WB+66	LT	63	
STAGE 4 SUBTOTAL				108	
UNDISTRIBUTED				--	
PROJECT 5300-01-83 TOTALS				435	

NOTE: CONSTRUCTION STAKING CONCRETE PAVEMENT QUANTITY IS COUNTED FOR EACH STAGE WITH CONCRETE PLACEMENT

					EROSION CONTROL ITEMS											
					606.0200	628.1504	628.1520	628.1905	628.1910	628.2004	628.7005	628.7020	628.7504	628.7570	645.0120	
					RIPRAP	SILT	SILT FENCE	MOBILIZATIONS	MOBILIZATIONS EMERGENCY	EROSION MAT	INLET PROTECTION	INLET PROTECTION	TEMPORARY	ROCK	GEOTEXTILE	
					MEDIUM	FENCE	MAINTENANCE	EROSION CONTROL	EROSION CONTROL	CLASS I TYPE B	TYPE A	TYPE D	DITCH CHECKS	BAGS	TYPE HR	
ROADWAY	STATION	TO	STATION		CY	LF	LF	EACH	EACH	SY	EACH	EACH	LF	EACH	SY	
STAGE 1																
MEDIAN	141EB+82	-	--		--	25	25	--	--	--	--	--	--	--	--	--
MEDIAN	142EB+06	-	--		--	--	--	--	--	--	1	--	--	--	--	--
EB/SB INSIDE SHOULDER	142EB+58	-	--		--	--	--	--	--	--	--	1	--	--	--	--
EB/SB INSIDE SHOULDER	145EB+50	-	--		--	--	--	--	--	--	--	1	--	--	--	--
MEDIAN	145EB+68	-	--		--	20	20	--	--	--	--	--	--	--	--	--
EB/SB OUTSIDE SHOULDER	145EB+75	-	--		--	--	--	--	--	--	--	1	--	--	--	--
EB/SB OUTSIDE CULVERT DISCHARGE	146EB+37	-	--		--	202	202	--	--	--	--	--	--	--	--	--
MEDIAN	149EB+22	-	--		--	--	--	--	--	--	--	--	8	--	--	--
WB/NB INSIDE SHOULDER	141WB+71	-	--		--	--	--	--	--	--	--	1	--	--	--	--
WB/NB OUTSIDE SHOULDER	143WB+06	-	--		--	--	--	--	--	--	--	1	--	--	--	--
WB/NB OUTSIDE SHOULDER	145WB+12	-	--		--	--	--	--	--	--	--	1	--	--	--	--
WB/NB INSIDE SHOULDER	145WB+37	-	--		--	--	--	--	--	--	--	1	--	--	--	--
PROJECT 5300-01-83	--	-	--		--	--	--	1	1	--	--	--	--	--	--	--
STAGE 1 SUBTOTAL					--	247	247	1	1	--	1	7	8	--	--	
STAGE 2																
EB/SB OUTSIDE SHOULDER	145EB+61	-	--		--	--	--	--	--	--	--	1	--	--	--	--
EB/SB OUTSIDE CULVERT DISCHARGE	145EB+61	-	146EB+33		6	--	--	--	--	125	--	--	--	--	--	13
EB/SB OUTSIDE SHOULDER	145EB+75	-	--		--	--	--	--	--	--	--	1	--	--	--	--
PROJECT 5300-01-83	--	-	--		--	--	--	1	--	--	--	--	--	--	--	--
STAGE 2 SUBTOTAL					6	--	--	1	--	125	--	2	--	--	--	13
STAGE 3																
MEDIAN	142EB+29	-	142EB+72		--	--	--	--	--	24	--	--	--	--	--	--
MEDIAN	145EB+34	-	145EB+54		--	--	--	--	--	34	--	--	--	--	--	--
EB/SB INSIDE SHOULDER	145EB+50	-	--		--	--	--	--	--	--	--	1	--	--	--	--
WB/NB INSIDE SHOULDER	145WB+37	-	--		--	--	--	--	--	--	--	1	--	--	--	--
PROJECT 5300-01-83	--	-	--		--	--	--	1	--	--	--	--	--	--	--	--
STAGE 3 SUBTOTAL					--	--	--	1	--	58	--	2	--	--	--	--
STAGE 4																
WB/NB OUTSIDE SHOULDER	145WB+12	-	--		--	--	--	--	--	--	--	1	--	--	--	--
PROJECT 5300-01-83	--	-	--		--	--	--	1	--	--	--	--	--	--	--	--
STAGE 4 SUBTOTAL					--	--	--	1	--	--	--	1	--	--	--	--
STAGE 5																
PROJECT 5300-01-83	--	-	--		--	--	--	1	--	--	--	--	--	--	--	--
STAGE 5 SUBTOTAL					--	--	--	1	--	--	--	--	--	--	--	--
UNDISTRIBUTED					1	25	25	2	--	18	1	1	40	20	2	
PROJECT 5300-01-83 TOTAL					7	272	272	7	1	201	2	13	48	20	15	

TRAFFIC CONTROL ITEMS																							
		643.0100	643.0300		643.0420		643.0705		643.0715		643.0800		643.0900		643.1050		643.2000	643.3000	644.1616.S	SPV.0060.02		SPV.0060.03	
		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL		TEMPORARY PEDESTRIAN SAFETY FENCE	REPOSITIONING TRAFFIC CONTROL DEVICES FOR MAINLINE CLOSURE		TRAFFIC CONTROL CLOSE-OPEN FREEWAY FOR ENTRANCE RAMP		
		DURATION	5300-01-83	DRUMS	BARRICADES	TYPE III	TYPE A	TYPE C	ARROW	BOARDS	SIGNS	PCMS	5300-01-83	SIGNS	PCMS	5300-01-83	SIGNS	LF	EACH		EACH		
ROADWAY		DAYS	EACH	EACH* DAYS	EACH* DAYS	EACH* DAYS	EACH* DAYS	EACH* DAYS	EACH* DAYS	EACH* DAYS	EACH* DAYS	EACH* DAYS	EACH* DAYS	EACH* DAYS	EACH* DAYS	EACH	EACH* DAYS	LF	EACH		EACH		
STAGE 1 CONSTRUCTION																							
USH 12/14 EB		3	--	49	147	1	3	2	6	14	42	2	6	11	33	--	--	--	--	2	--		
USH 12/14 WB		3	--	57	171	2	6	4	12	14	42	2	6	13	39	--	--	--	--	1	--		
GREENWAY BLVD WB ONRAMP CLOSURE		7	--	--	--	6	12	12	24	--	--	--	--	9	18	1	7	--	--	--	2		
UNIVERSITY AVE EB ONRAMP CLOSURE		7	--	--	--	--	--	--	--	--	--	--	--	1	7	--	--	--	--	--	--		
TERRACE AVE		7	--	--	--	--	--	--	--	--	--	--	--	2	14	--	--	--	--	--	--		
PHEASANT BRANCH TRAIL		7	--	--	--	--	--	--	--	--	--	--	--	2	14	--	--	--	--	--	--		
STAGE 1 SUBTOTAL			--	318		21		42		84		12		90		42	--	--	3		2		
STAGE 2 CONSTRUCTION																							
USH 12/14 EB		34	--	23	782	1	34	2	68	7	238	--	--	26	884	--	--	--	--	--	--		
USH 12/14 WB		34	--	39	1,326	1	34	2	68	17	578	--	--	28	952	--	--	--	--	--	--		
USH 12/14 NIGHTLY SINGLE LANE CLOSURES		3	--	57	171	2	6	4	12	14	42	2	6	10	30	--	--	--	--	3	--		
GREENWAY BLVD WB ONRAMP CLOSURE		34	--	--	--	6	204	12	408	--	--	--	--	8	272	--	--	--	--	--	--		
UNIVERSITY AVE EB ONRAMP CLOSURE		34	--	32	1,088	11	374	22	748	--	--	--	--	4	136	--	--	95	3,230	--	--		
TERRACE AVE		34	--	5	170	10	340	20	680	--	--	--	--	13	442	--	--	--	--	--	--		
PHEASANT BRANCH TRAIL		5	--	--	--	--	--	--	--	--	--	--	--	3	15	--	--	--	--	350	--		
STAGE 2 SUBTOTAL			--	3,537		992		1,984		858		6		2,731		--	--	3,230	350	3	--		
STAGE 3 CONSTRUCTION																							
USH 12/14 EB		16	--	39	624	1	16	2	32	15	240	--	--	26	416	--	--	--	--	--	--		
USH 12/14 WB		16	--	39	624	1	16	2	32	17	272	--	--	28	448	--	--	--	--	--	--		
USH 12/14 NIGHTLY SINGLE LANE CLOSURES		1	--	57	57	2	2	4	4	14	14	2	2	10	10	--	--	--	--	1	--		
GREENWAY BLVD WB ONRAMP CLOSURE		16	--	--	--	6	96	12	192	--	--	--	--	8	128	--	--	--	--	--	--		
UNIVERSITY AVE EB ONRAMP CLOSURE		16	--	32	512	11	176	22	352	--	--	--	--	4	64	--	--	95	1,520	--	--		
TERRACE AVE		16	--	5	80	10	160	20	320	--	--	--	--	13	208	--	--	--	--	--	--		
STAGE 3 SUBTOTAL			--	1,897		466		932		526		2		1,274		--	--	1,520	--	1	--		
STAGE 4 CONSTRUCTION																							
USH 12/14 EB		27	--	39	1,053	1	27	2	54	15	405	--	--	26	702	--	--	--	--	--	--		
USH 12/14 WB		50	--	28	1,400	1	50	2	100	6	300	--	--	28	1,400	--	--	--	--	--	--		
USH 12/14 NIGHTLY SINGLE LANE CLOSURES		4	--	57	228	2	8	4	16	14	56	2	8	10	40	--	--	--	--	4	--		
GREENWAY BLVD WB ONRAMP CLOSURE		50	--	--	--	6	300	12	600	--	--	--	--	8	400	--	--	--	--	--	--		
UNIVERSITY AVE EB ONRAMP CLOSURE		27	--	32	864	11	297	22	594	--	--	--	--	4	108	--	--	95	2,565	--	--		
TERRACE AVE		50	--	5	250	10	500	20	1,000	--	--	--	--	13	650	--	--	--	--	--	--		
PHEASANT BRANCH TRAIL		5	--	--	--	--	--	--	--	--	--	--	--	3	15	2	14	--	--	--	--		
STAGE 4 SUBTOTAL			--	3,795		1,182		2,364		761		8		3,315		14	--	2,565	--	4	--		
STAGE 5 CONSTRUCTION																							
USH 12/14 EB		2	--	57	114	2	4	4	8	14	28	2	4	10	20	--	--	--	--	1	--		
USH 12/14 WB		2	--	57	114	2	4	4	8	14	28	2	4	10	20	--	--	--	--	1	--		
GREENWAY BLVD WB ONRAMP CLOSURE			--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	1		
UNIVERSITY AVE EB ONRAMP CLOSURE			--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	1		
STAGE 5 SUBTOTAL			--	228		8		16		56		8		40		--	--	--		2	2		
UNDISTRIBUTED			1	1,173		320		640		274		8		894		30	1	732	25	1	1		
PROJECT 5300-01-83 TOTAL			1	10,948		2,989		5,978		2,559		44		8,344		86	1	8,047	375	14	5		
* PROVIDED FOR INFORMATION ONLY																							

CRASH CUSHION TEMPORARY ITEMS										
			614.0905			OBJECT	CRASH			CRASH
			CUSHIONS	BACK	MARKING	TEST	TRAFFIC	TRAFFIC	CRASH	
			TEMPORARY	WIDTH	PATTERN	LEVEL	DIRECTION	LOCATION	CUSHION	
ROADWAY	STATION	OFFSET	EACH	FT						SHIELDS
STAGE 2										
EB	141EB+00	34' RT	1	4	OM-3R (WO5-58M)	TL-3	UNIDIRECTIONAL	L	BLUNT END OF TEMPORARY BARRIER	
WB	152WB+75	15' LT	1	4	OM-3L (WO5-58L)	TL-3	UNIDIRECTIONAL	R	BLUNT END OF TEMPORARY BARRIER	
STAGE 2 SUBTOTAL			2							
STAGE 3										
EB	141EB+05	11' RT	1	4	OM-3L (WO5-58L)	TL-3	UNIDIRECTIONAL	R	BLUNT END OF TEMPORARY BARRIER	
STAGE 3 SUBTOTAL			1							
STAGE 4										
WB	152WB+95	33' LT	1	4	OM-3R (WO5-58M)	TL-3	UNIDIRECTIONAL	L	BLUNT END OF TEMPORARY BARRIER	
STAGE 4 SUBTOTAL			1							
<u>UNDISTRIBUTED</u>			--							
PROJECT 5300-01-83 TOTAL			4							

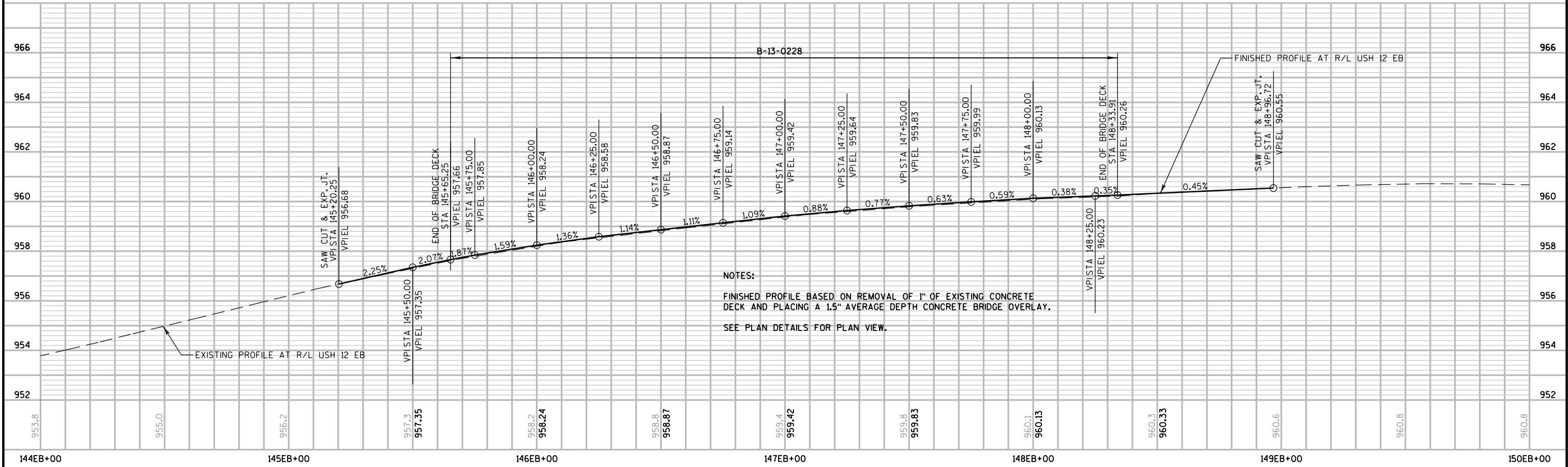
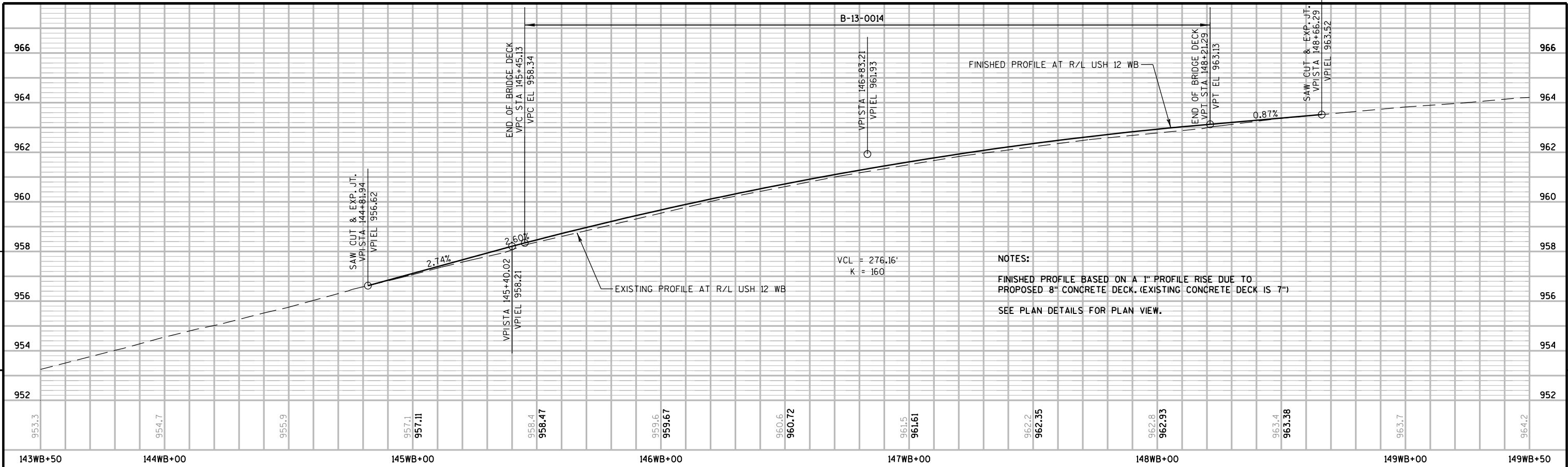
TRAFFIC CONTROL COVERING SIGNS							
				643.0910		643.0920	
				TRAFFIC CONTROL		TRAFFIC CONTROL	
				COVERING SIGNS		COVERING SIGNS	
				TYPE I		TYPE II	
ROADWAY				EACH	CYCLES	SIGNS	
STAGE 2 CONSTRUCTION							
USH 12/14 EB				1	1	1	1
USH 12/14 WB				5	1	5	3
GREENWAY BLVD WB ONRAMP CLOSURE				--	--	--	4
UNIVERSITY AVE EB ONRAMP CLOSURE				--	--	--	18
STAGE 2 SUBTOTAL				6			26
STAGE 3 CONSTRUCTION							
USH 12/14 EB				1	1	1	--
STAGE 3 SUBTOTAL				1			--
UNDISTRIBUTED				1			10
PROJECT 5300-01-83 TOTAL				8			36

PAVEMENT MARKING ITEMS

				633.1000	646.0106	646.0126	646.0881.S	646.0883.S	647.0746
					PAVEMENT	PAVEMENT	PAVEMENT MARKING	PAVEMENT MARKING	PAVEMENT
					MARKING	MARKING	GROOVED WET REFLECTIVE	GROOVED WET REFLECTIVE	MARKING
				DELINEATOR	EPOXY	EPOXY	TAPE	TAPE	DIAGONAL EPOXY
				BRACKETS	4-INCH	8-INCH	4-INCH	8-INCH	24-INCH
LOCATION	STATION	TO	STATION	EACH	YELLOW	WHITE	WHITE	WHITE	WHITE
					LF	LF	LF	LF	LF
STAGE 5									
EB	129EB+55	-	148EB+30	27	--	--	--	--	--
EB	135EB+75	-	155EB+80	--	1,604	1,438	1,695	185	349
WB	130WB+05	-	148WB+25	29	--	--	--	--	--
WB	138WB+00	-	158WB+10	--	1,167	1,658	2,581	--	477
STAGE 5 SUBTOTAL				56	5,867		4,276	185	349
PROJECT 5300-01-83 TOTAL				56	5,867		4,276	185	349

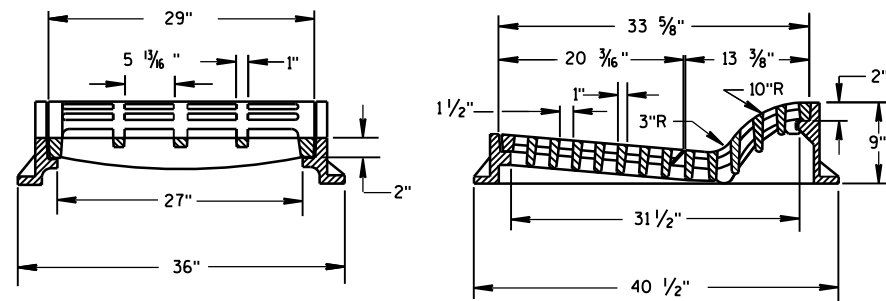
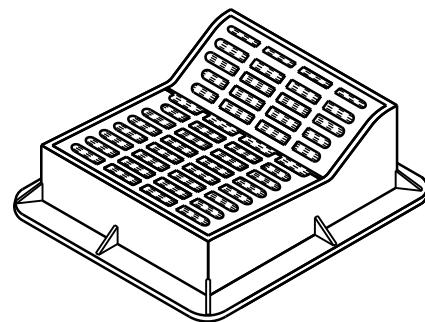
TEMPORARY PAVEMENT MARKINGS AND REMOVALS

		646.0600	646.0690.S	649.0401	649.2100	SPV.0090.01			
		REMOVING	REMOVING	TEMPORARY PAVEMENT	TEMPORARY	TEMPORARY PAVEMENT			
		PAVEMENT	PAVEMENT	MARKING REMOVABLE	RAISED	MARKING WET REFLECTIVE			
		MARKINGS	MARKINGS	CONTRAST TAPE	PAVEMENT MARKERS	CONTRAST REMOVABLE TAPE			
			WATER BLASTING	4-INCH	TYPE I	8-INCH			
CATEGORY	STAGE	ROADWAY	LF	LF	YELLOW	WHITE	EACH	YELLOW	WHITE
					LF	LF		LF	LF
1000	2	EB	98	1,471	1,255	1,742	51	--	770
		WB	855	3,713	2,007	2,074	81	--	2,029
STAGE 2 SUBTOTAL			953	5,184	7,078		132	2,799	
1000	3	EB	445	2,216	2,000	2,343	81	--	1,358
STAGE 3 SUBTOTAL			445	2,216	4,343		81	1,358	
1000	4	WB	137	842	1,168	1,849	48	--	1,711
STAGE 4 SUBTOTAL			137	842	3,017		48	1,711	
1000	5	EB	--	309	--	--	--	--	--
		WB	588	--	--	--	--	--	--
STAGE 5 SUBTOTAL			588	309	--		--	--	
UNDISTRIBUTED			46	247	433		8	176	
PROJECT 5300-01-83 TOTAL			2,169	8,798	14,871		269	6,044	



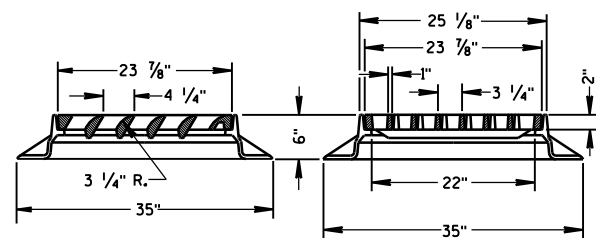
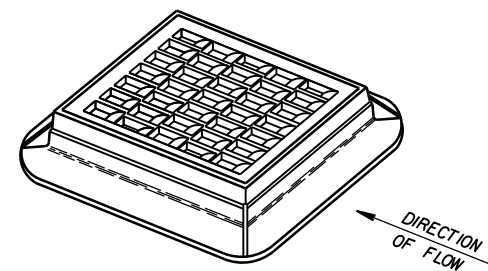
Standard Detail Drawing List

08A05-19C	INLET COVERS TYPE F, HM, HM-S, S, T, V, HM-GJ, & HM-GJ-S
08C06-02	INLETS 3-FT AND 4-FT DIAMETER
08C07-02	INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT
08D01-19	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08D03-06	CONCRETE SURFACE DRAINS DROP INLET TYPE AT STRUCTURES
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
12A03-10	NAME PLATE (STRUCTURES)
13A03-06	CONCRETE PAVEMENT SHOULDERS
13A05-05A	SHOULDER RUMBLE STRIP, MILLING
13A05-05B	SHOULDER RUMBLE STRIP, MILLING
13B02-08A	CONCRETE PAVEMENT APPROACH SLAB
13C01-18	CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES
13C04-16	URBAN NON-DOWELED CONCRETE PAVEMENT
13C11-11A	RURAL DOWELED CONCRETE PAVEMENT
13C11-11B	RURAL DOWELED CONCRETE PAVEMENT
13C13-08	URBAN DOWELED CONCRETE PAVEMENT
13C18-04C	CONCRETE PAVEMENT JOINT TIES
14B07-14A	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14B	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14C	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14D	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14E	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14F	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14G	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14H	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B08-02A	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02B	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02C	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02D	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02E	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B22-06A	CONCRETE BARRIER, SINGLE-FACED (WITH ANCHORAGE)
14B42-04A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-04B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-04C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B45-04A	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-04B	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-04C	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-04D	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-04E	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-04F	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-04G	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-04H	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-04I	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-04J	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-04K	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
14B45-04L	MIDWEST GUARDRAIL SYSTEM THREE BEAM TRANSITION (MGS)
15A02-09	DELINEATOR POST, DELINEATOR REFLECTOR AND DELINEATOR BRACKET WITH REFLECTIVE SHEETING
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C08-17A	LONGITUDINAL MARKING (MAINLINE)
15C31-02A	PAVEMENT MARKING (RAMPS AND GORES)
15C31-02C	PAVEMENT MARKING FOR PARALLEL ON-RAMP AND PARALLEL OFF-RAMP
15D03-04	TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M.P.H. WITH BARRIER
15D12-06A	TRAFFIC CONTROL, LANE CLOSURE
15D14-03	TRAFFIC CONTROL, TWO LANE CLOSURE ON FREEWAY OR EXPRESSWAY, SHORT-TERM (LESS THAN 24 HOURS)
15D15-02	TRAFFIC CONTROL, EXIT AND ENTRANCE RAMP WITHIN LANE CLOSURE
15D27-03	TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED ROADWAY, SPEEDS GREATER THAN 40 MPH

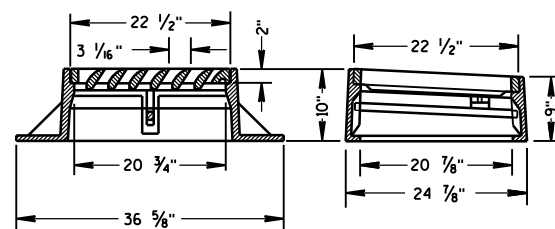
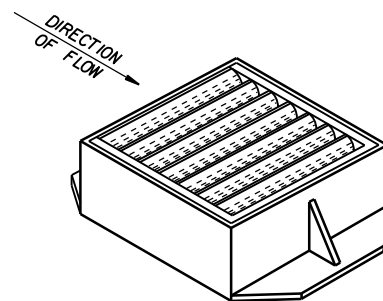


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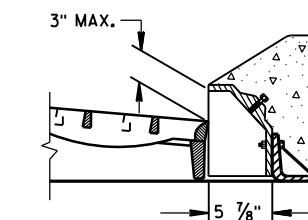
USE WITH TYPES A & D CONCRETE CURB & GUTTER, 36 INCH.



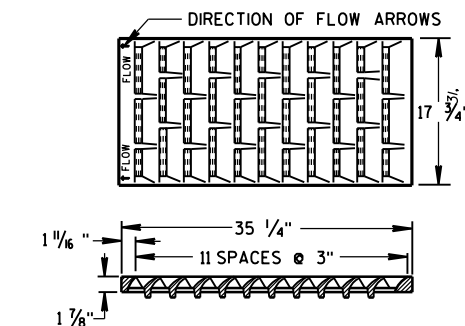
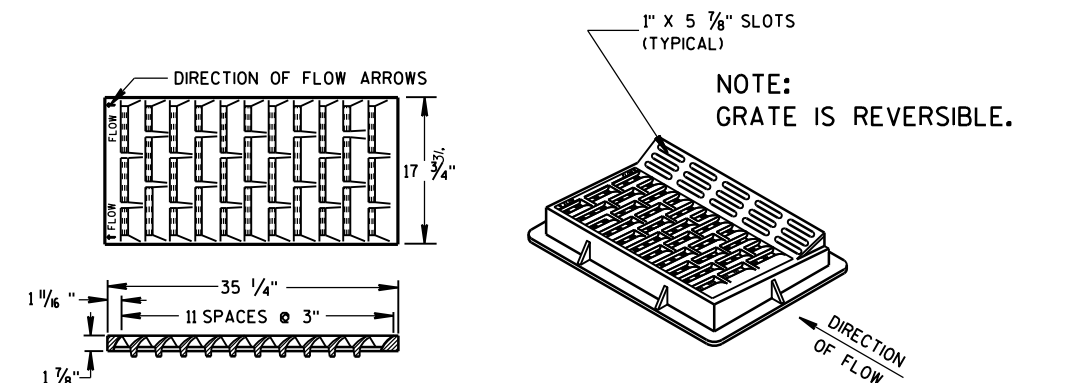
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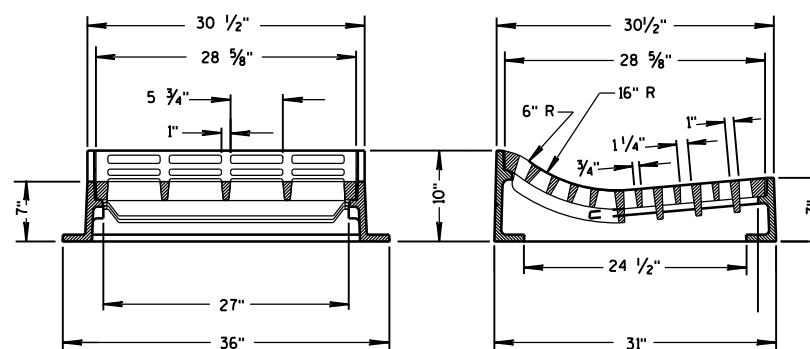
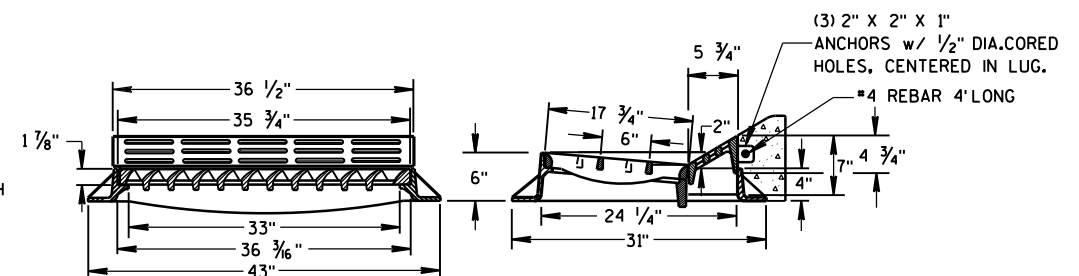
TYPE "V"

ALTERNATIVE CURB BOX
FOR TYPE "HM" COVERUSE WITH TYPES G & J CONCRETE CURB & GUTTER, 30 INCH
NOTED AS TYPE HM-GJ ON DRAINAGE TABLENOTE:
SPECIAL GRATE FOR THE
TYPE "H" COVER MAY ALSO BE
USED FOR THE TYPE "HM-GJ" COVER
NOTED AS TYPE HM-GJ-S ON DRAINAGE TABLE

GENERAL NOTES

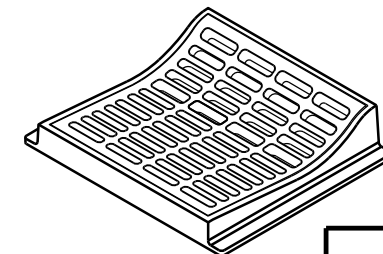
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING
SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND
THE APPLICABLE SPECIAL PROVISIONS.DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR INLET COVERS SHALL BE SUBMITTED
TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION
FOR EQUIVALENT CAPACITY AND STRENGTH.

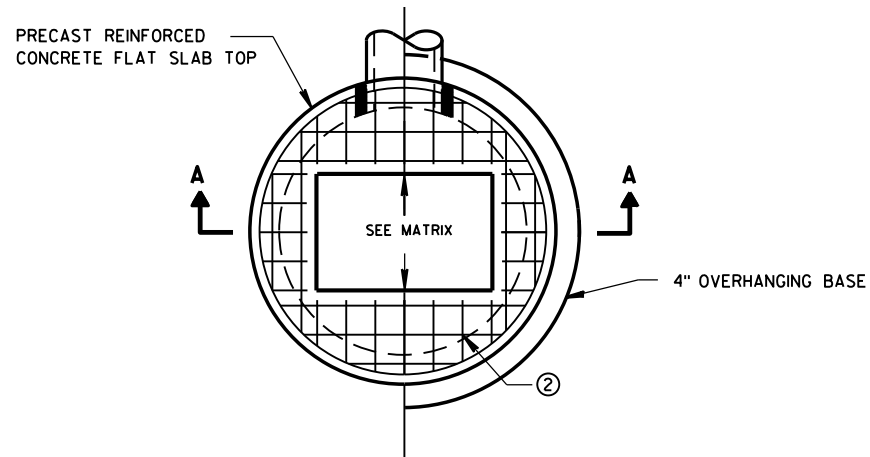
TYPE "HM"

USE WITH TYPES A & D CONCRETE
CURB & GUTTER, 36 INCH.NOTE:
SPECIAL GRATE FOR THE
TYPE "H" COVER MAY ALSO BE
USED FOR THE TYPE "HM" COVER
NOTED AS TYPE HM-S ON DRAINAGE TABLE

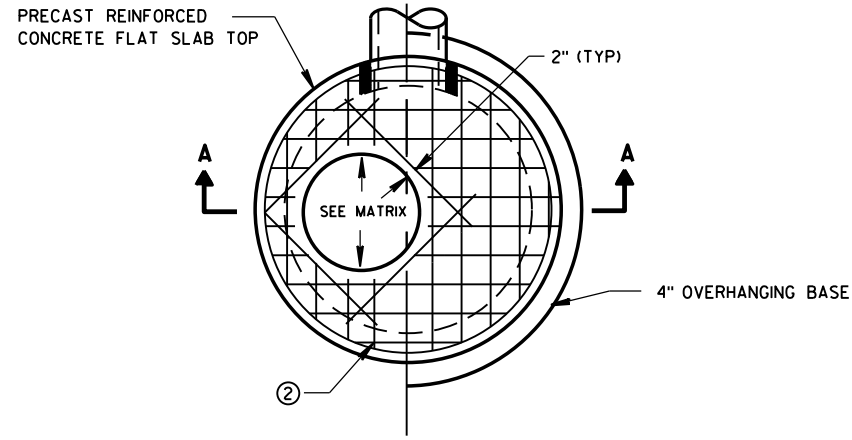
TYPE "T"

USE WITH TYPES R & T CONCRETE CURB & GUTTER, 36 INCH.

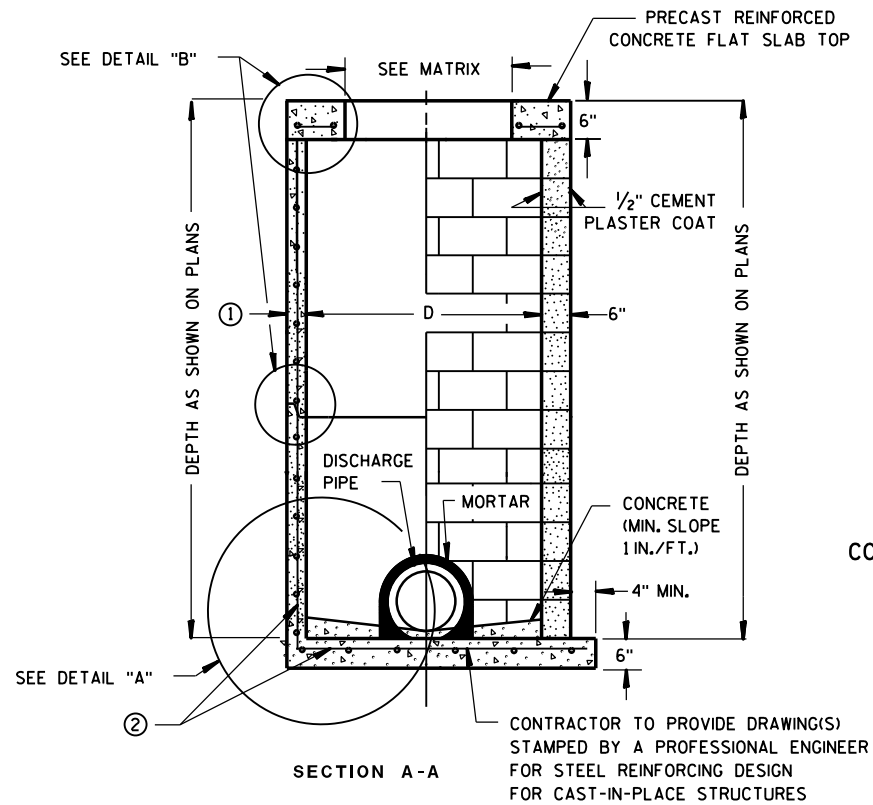
INLET COVERS
TYPE F, HM, HM-S, S, T, V,
HM-GJ, & HM-GJ-SSTATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATIONAPPROVED
11/27/2013
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



PLAN VIEW RECTANGULAR OPENING

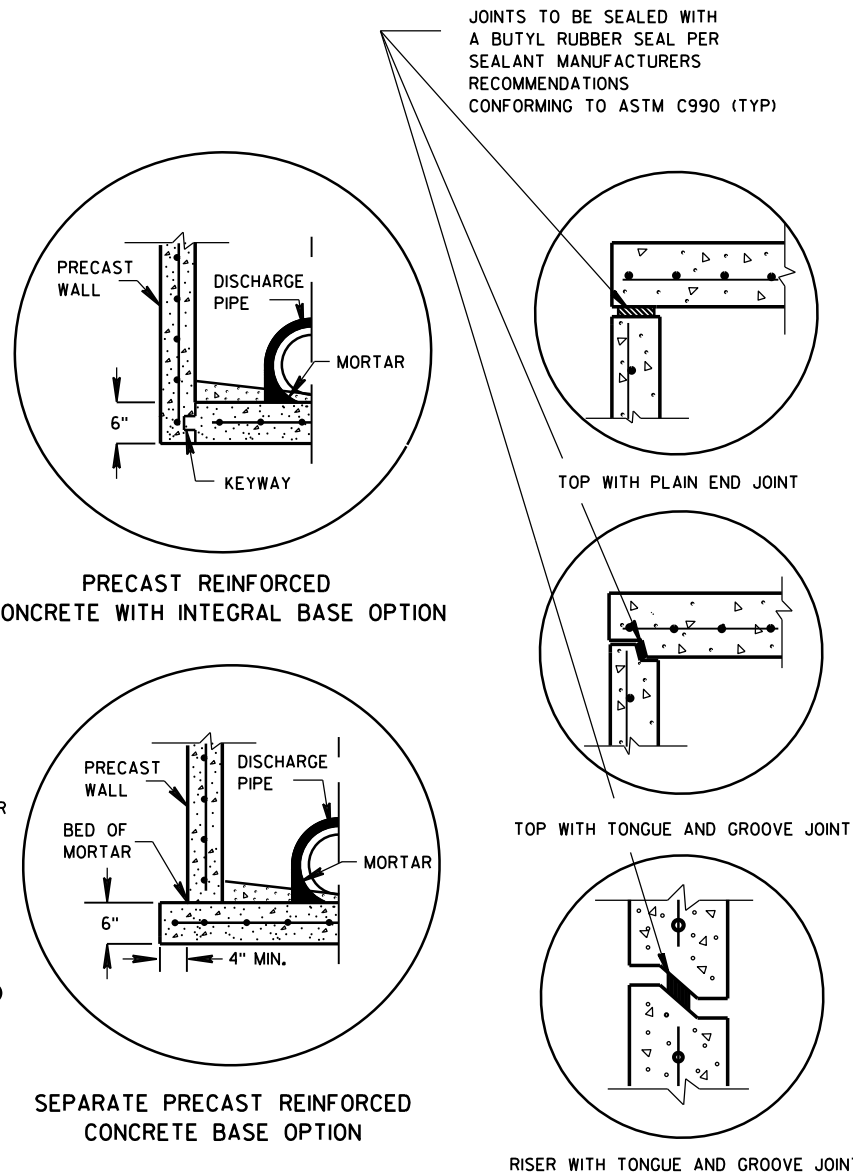


PLAN VIEW CIRCULAR OPENING



PRECAST REINFORCED CONCRETE WITH MONOLITHIC BASE CONCRETE BLOCK WITH CAST-IN-PLACE OR PRECAST REINFORCED CONCRETE BASE ②

CIRCULAR INLETS W/ FLAT TOP



DETAIL "A"

DETAIL "B"

INLETS 3-FT AND 4-FT DIAMETER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M199.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

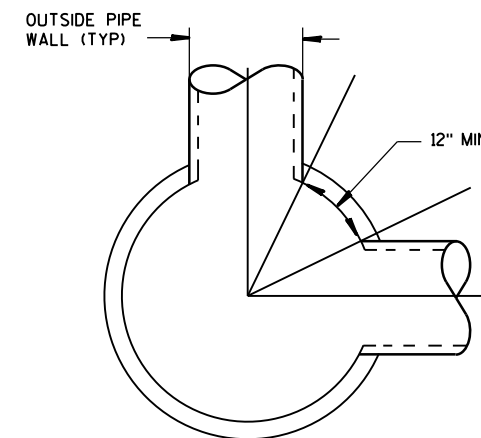
4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "C".

- ① MINIMUM WALL THICKNESS SHALL BE 4-IN FOR 3-FT DIAMETER AND 5-IN FOR 4-FT DIAMETER PRECAST INLETS.
- ② FOR PRECAST CATCH BASINS PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.

INLET COVER OPENING MATRIX

	INLET COVER TYPE	ALL A'S	ALL B'S	BW	C	F	ALL H'S	S	T	V	WM	Z
INLET SIZE	OPENING SIZE (FT)											
3-FT	2 DIA.				X							X
	2X2	X	X					X		X		
4-FT	2 DIA.				X							X
	2X2	X	X					X		X		
	2X2.5			X				X	X	X	X	
	2X3						X					
	2.5X3					X						



DETAIL "C"

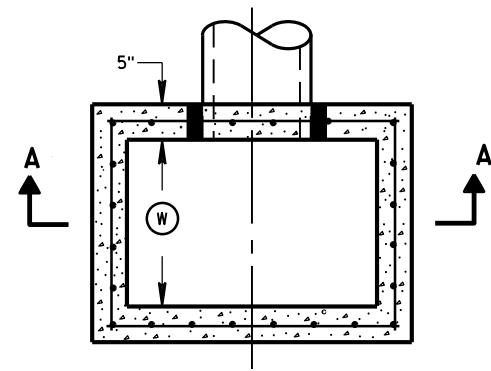
PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18

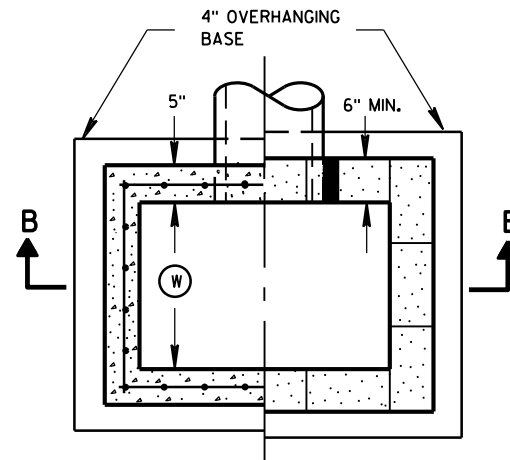
INLETS 3-FT AND 4-FT DIAMETER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

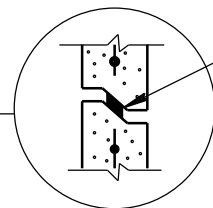
APPROVED
Sept., 2016 /S/ Rodney Taylor
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA UNIT SUPERVISOR



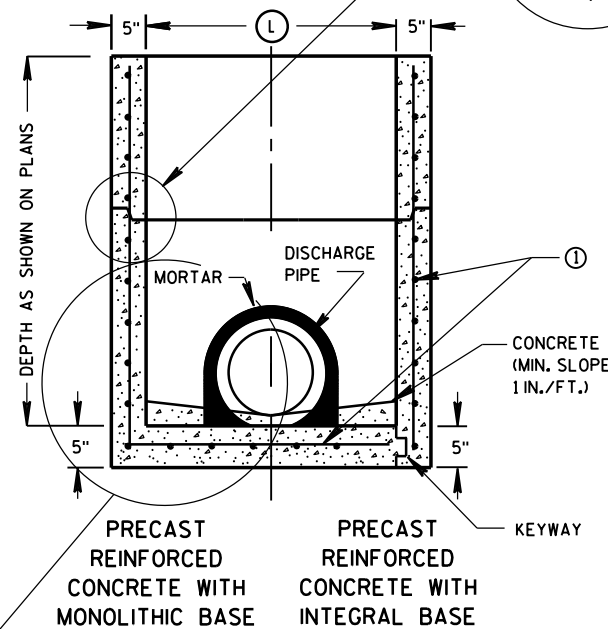
PLAN VIEW



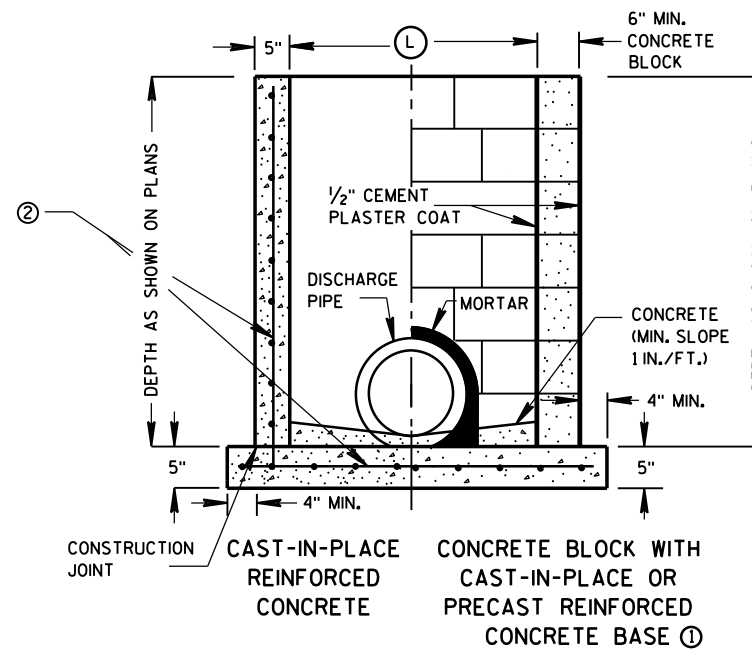
PLAN VIEW



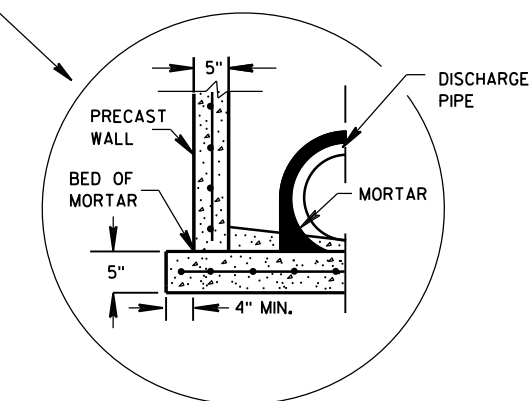
RISER JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 (TYP)



SECTION A-A



SECTION B-B



SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION

INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATES THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF FOUNDATION BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

4" OVERHANGING BASES ARE REQUIRED FOR CAST-IN-PLACE REINFORCED CONCRETE AND CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3 INCH CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

① FOR PRECAST INLETS PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.

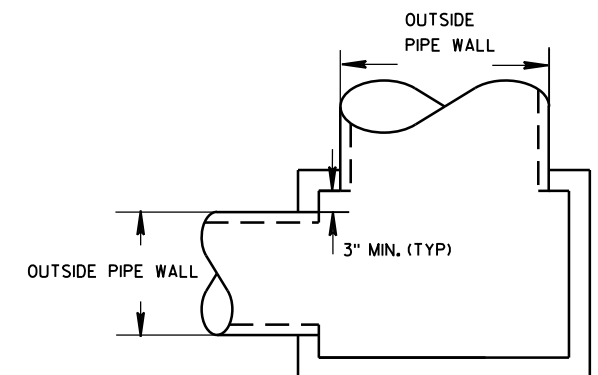
② CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

INLET COVER MATRIX

INLET SIZE		INLET COVER TYPE	ALL A'S	ALL B'S	BW	F	ALL H'S	S	T	V	WM
	WIDTH ① (FT)	LENGTH ② (FT)									
2X2-FT	2	2	X	X				X		X	
2X2.5-FT	2	2.5			X			X	X	X	X
2X3-FT	2	3					X				
2.5X3-FT	2.5	3				X					

PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER	
	WIDTH (IN)	LENGTH (IN)
2X2-FT	12	12
2X2.5-FT	12	18
2X3-FT	12	24
2.5X3-FT	18	24



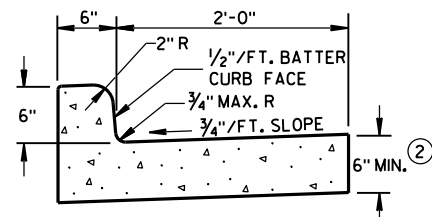
DETAIL "A"

INLETS 2X2-FT, 2X2.5-FT,
2X3-FT AND 2.5X3-FT

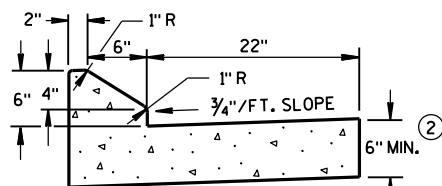
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept., 2016
DATE
FHWA

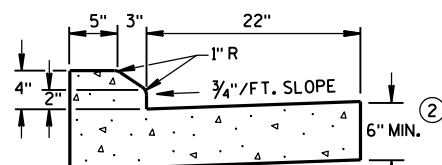
/S/ Rodney Taylor
ROADWAY STANDARDS DEVELOPMENT
UNIT SUPERVISOR



TYPES A & D ①

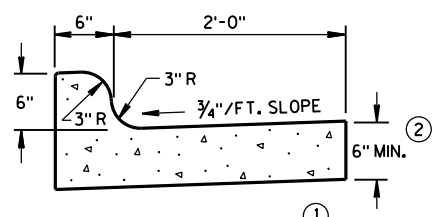


6" SLOPED CURB TYPES G & J ①



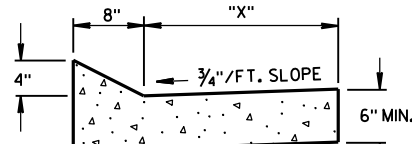
4" SLOPED CURB TYPES G & J ①

CONCRETE CURB & GUTTER 30"



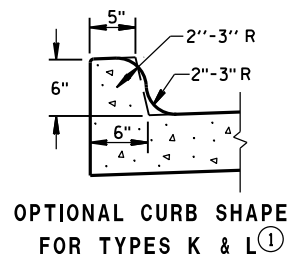
TYPES K & L ①

CONCRETE CURB & GUTTER 30"

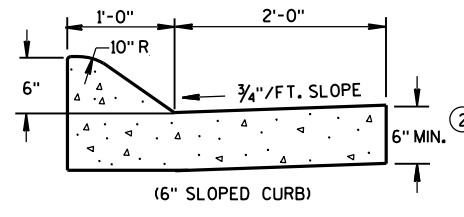


TYPES TBT & TBT
CONCRETE CURB & GUTTER

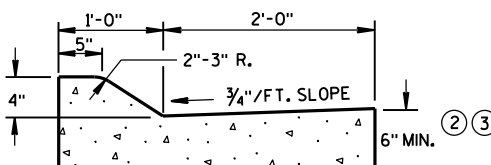
TBT & TBT	"X"
30"	22"
36"	28"



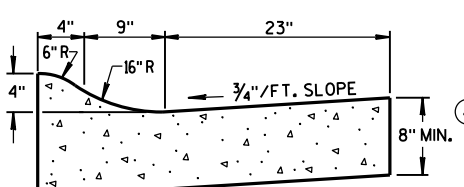
OPTIONAL CURB SHAPE
FOR TYPES K & L ①



(6" SLOPED CURB)

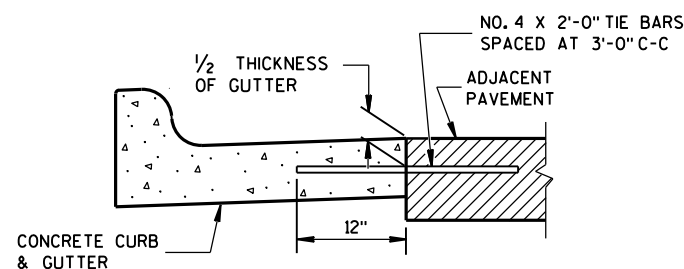


TYPES A & D ①

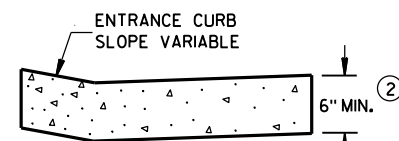


4" SLOPED CURB TYPES R & T ① ⑤

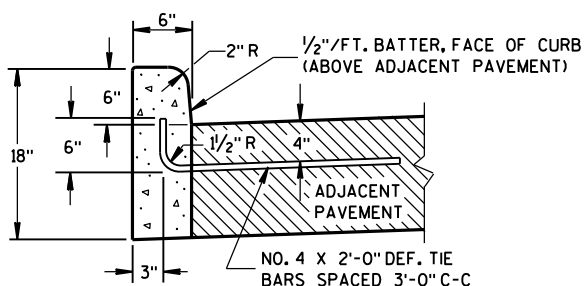
CONCRETE CURB & GUTTER 36"



TYPICAL TIE BAR LOCATION ①

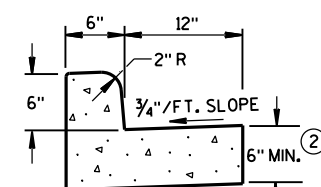


DRIVEWAY ENTRANCE CURB
(WHEN DIRECTED BY THE ENGINEER)

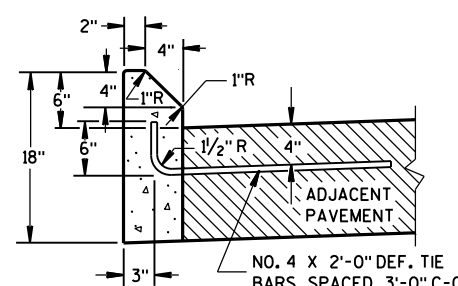


TYPES A & D ①

CONCRETE CURB



TYPES A & D
CONCRETE CURB & GUTTER 18"



TYPES G & J ①

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

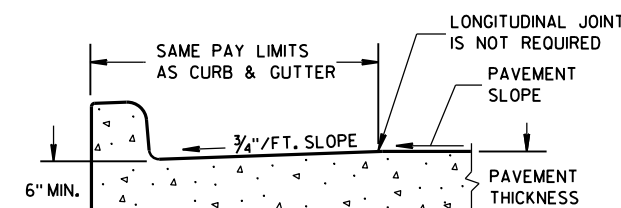
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

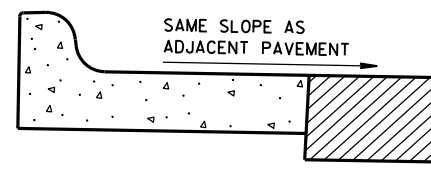
WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

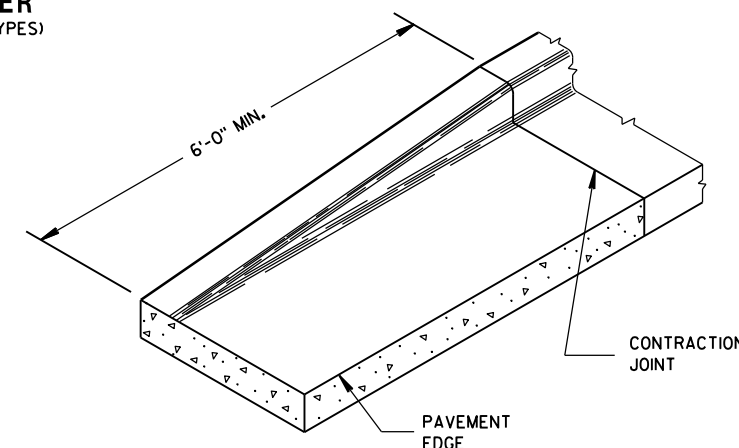
- TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBT.
- THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



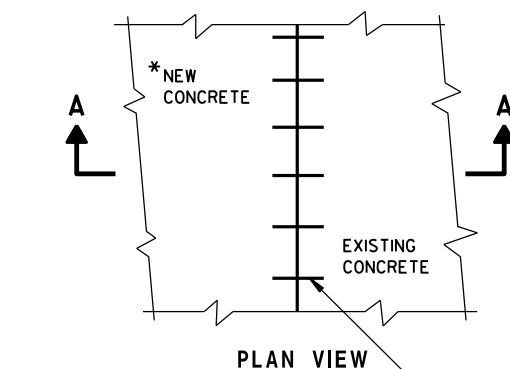
PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER



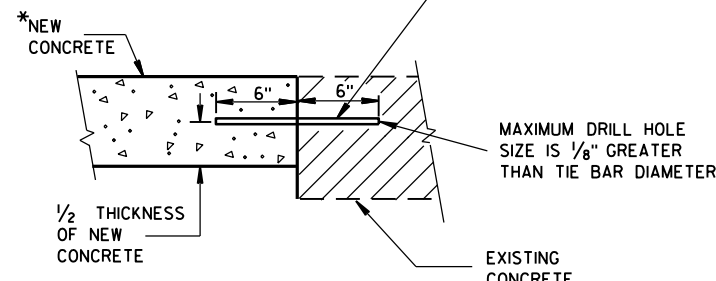
REVERSE SLOPE GUTTER
(TYPICAL FOR ALL CURB & GUTTER TYPES)



END SECTION CURB & GUTTER



PLAN VIEW



SECTION A-A
TIE BARS DRILLED
INTO EXISTING PAVEMENT

* NEW CURB & GUTTER,
SURFACE DRAINS,
CONCRETE PAVEMENT
OR OTHER NEW CONCRETE.

NO. 6 TIE BARS SPACED 2'-6" C-C,
INSTALLED PERPENDICULAR
TO THE LONGITUDINAL JOINT.

MAXIMUM DRILL HOLE
SIZE IS 1/8" GREATER
THAN TIE BAR DIAMETER

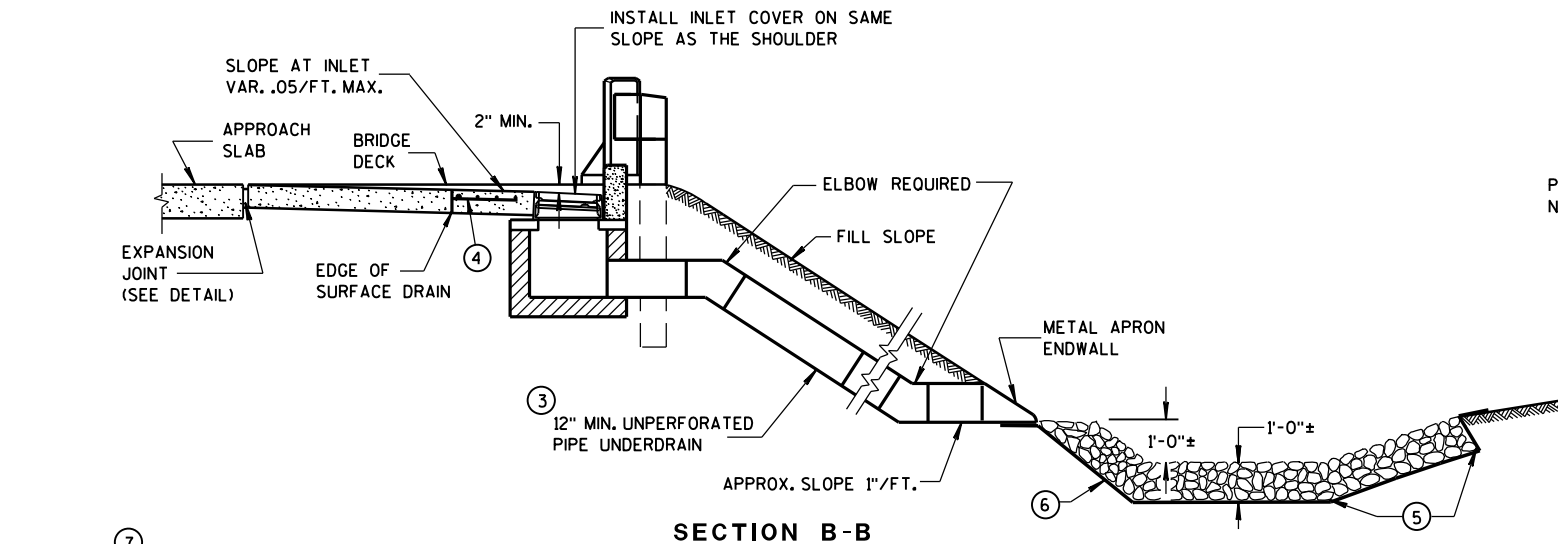
EXISTING CONCRETE

CONCRETE CURB, CONCRETE
CURB & GUTTER AND TIES

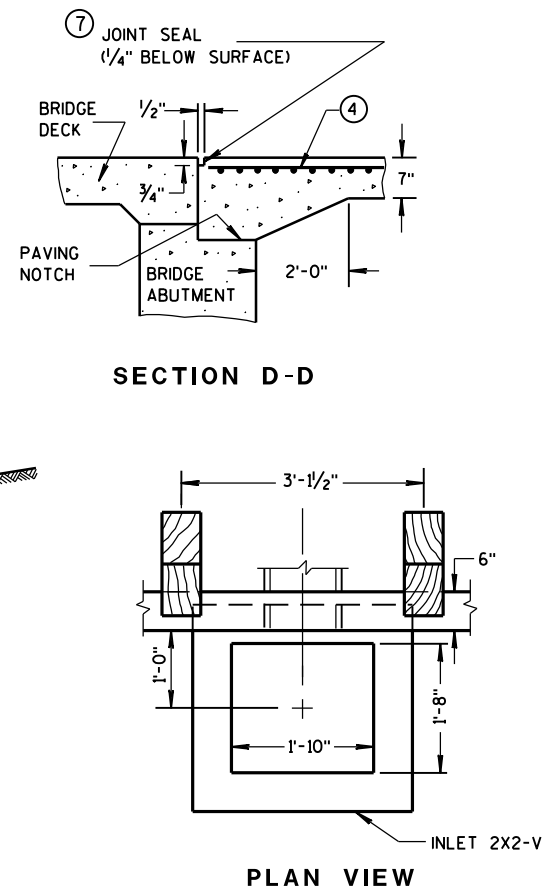
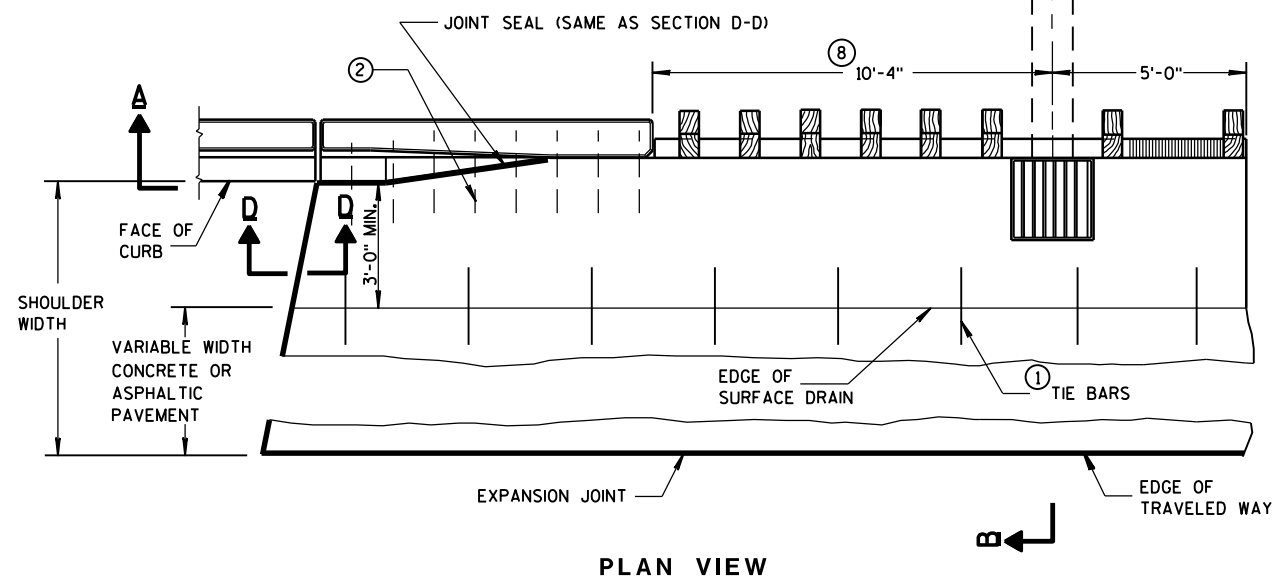
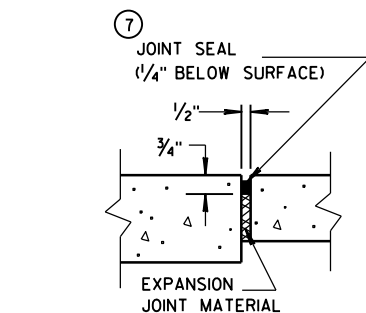
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2016
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



EXPANSION JOINT DETAIL

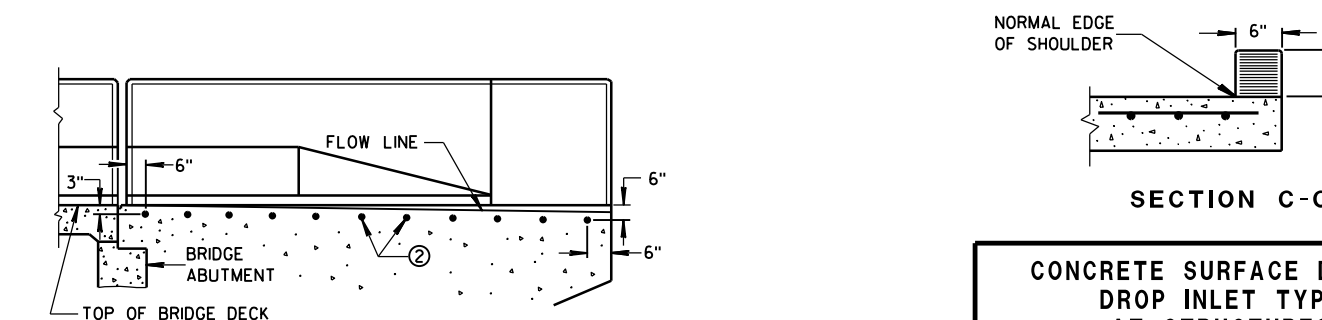
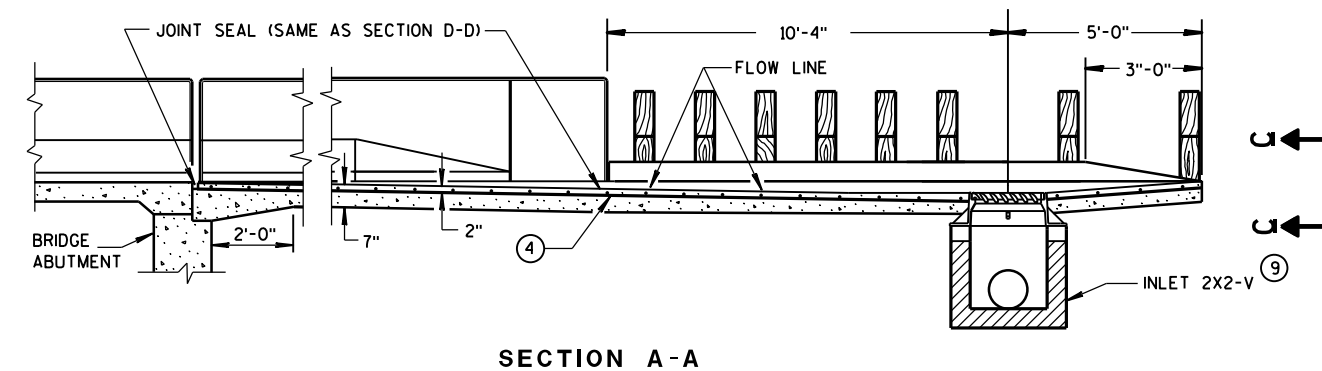


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- ① NO. 4 X 2'-0" TIE BARS SPACED AT 3'-0" CENTERS TO BE USED ONLY WHEN ADJACENT TO P.C. CONCRETE.
- ② NO. 4 X 2'-0" TIE BARS SPACED AT 12" CENTERS TO BE PLACED BY BRIDGE CONTRACTOR, OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ THE PIPE UNDERDRAIN MAY BE ANY ONE OF THE SIX MATERIALS LISTED IN THE STANDARD SPECIFICATIONS SECTION 612.2 EXCEPT DRAIN TILE.
- ④ MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- ⑤ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH IS REQUIRED.
- ⑥ GEOTEXTILE FABRIC, TYPE 'R'
- ⑦ HOT POURED SEALANT UNLESS OTHERWISE SPECIFIED.
- ⑧ THIS DIMENSION MAY VARY DEPENDING ON THE SPACING OF POSTS FOR THE STEEL PLATE BEAM GUARD. THE TYPICAL LOCATION FOR THE SURFACE DRAIN IS WHERE THE POST SPACING WIDENS TO 3'-1 1/2".
- ⑨ SEE CURRENT STANDARD DETAIL DRAWINGS 8A5 AND 8C7 FOR DETAILS.



LOCATION OF TIE BARS IN WINGWALL

CONCRETE SURFACE DRAINS
DROP INLET TYPE
AT STRUCTURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

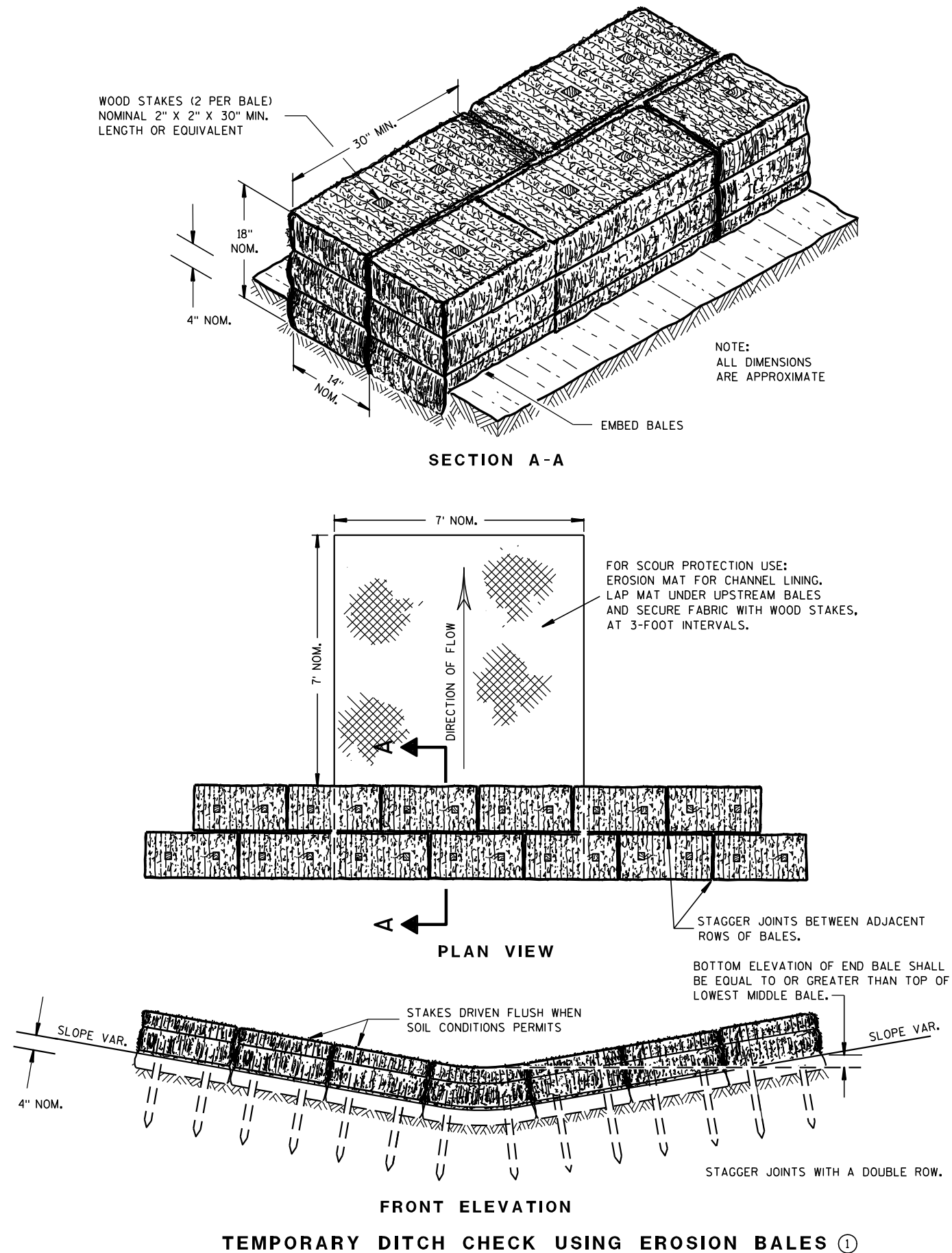
APPROVED

9/4/08

DATE

FHWA

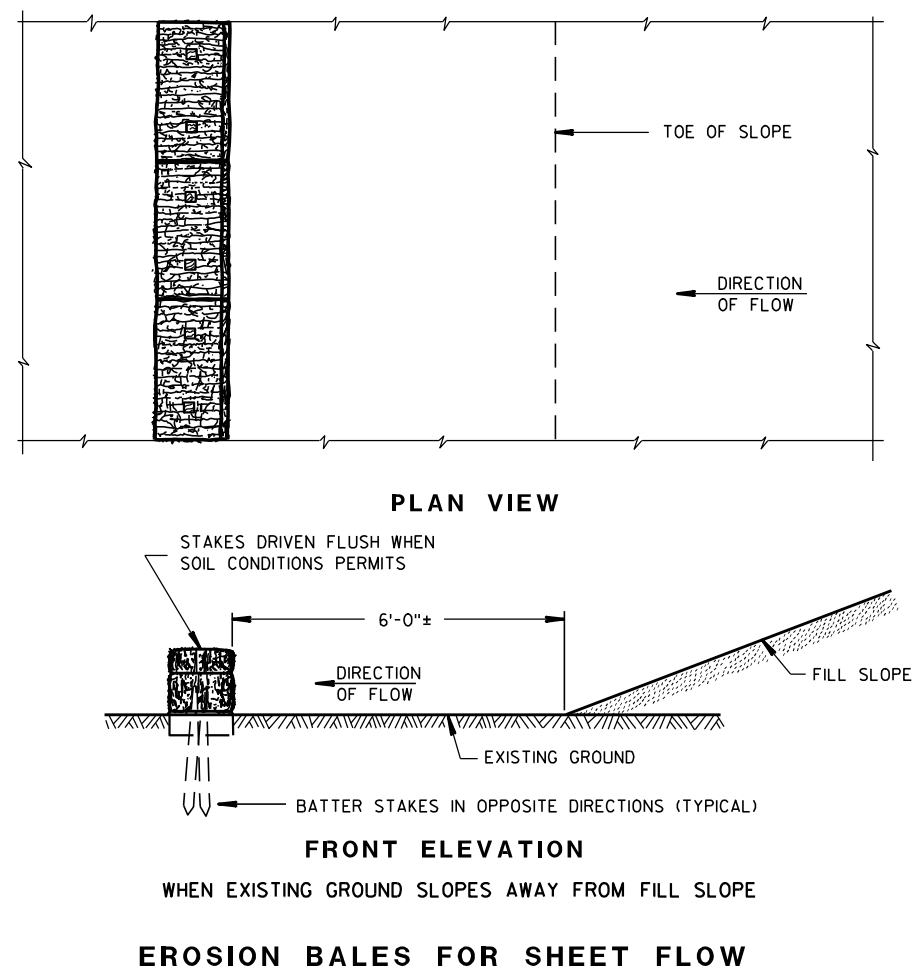
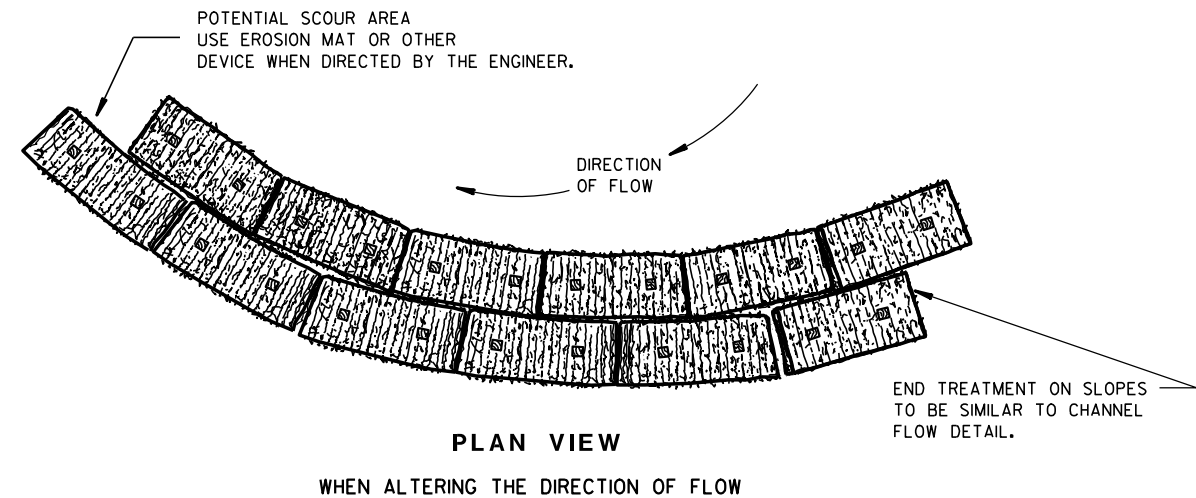
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

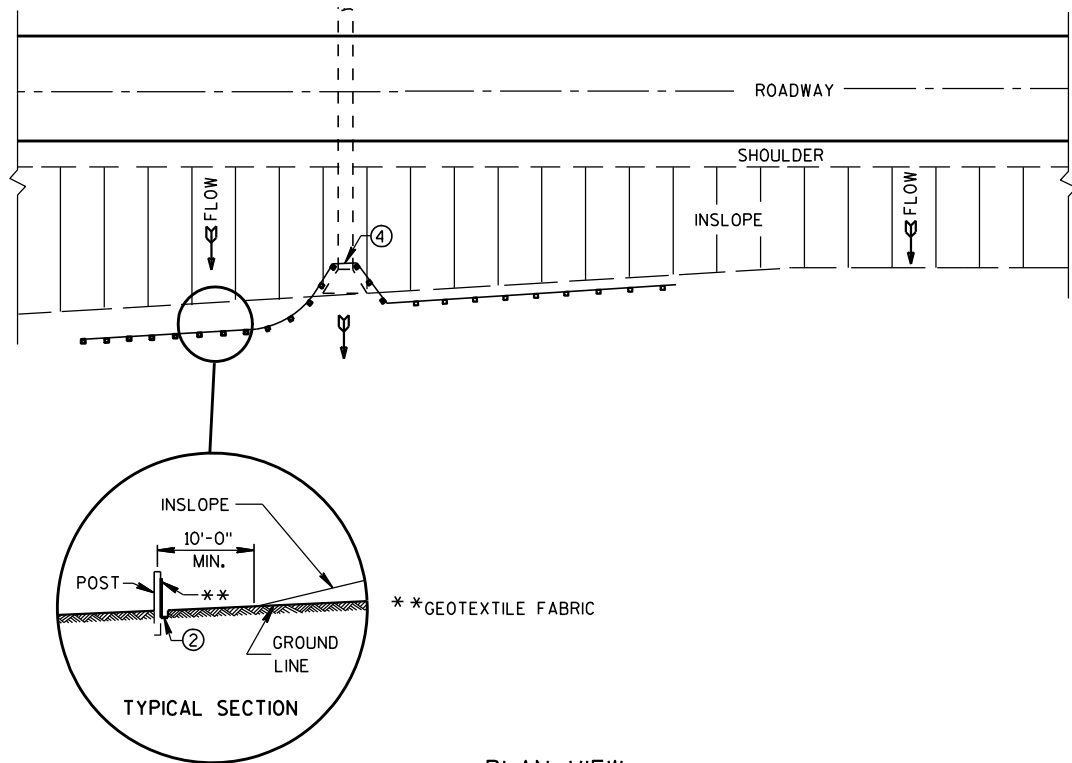
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

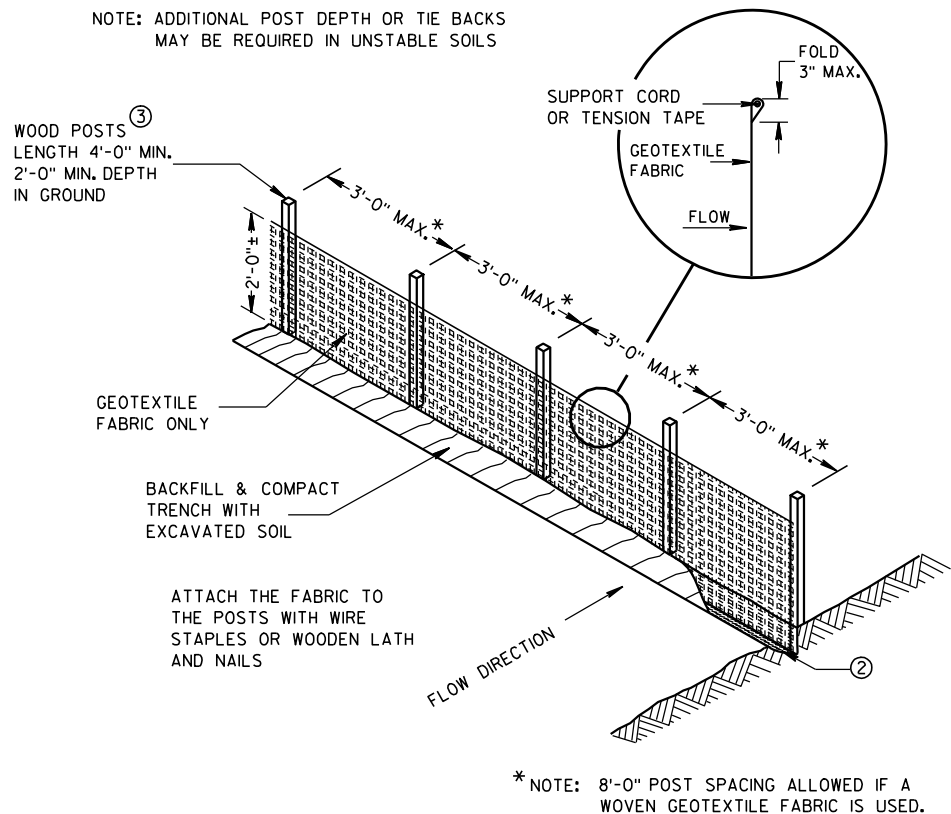
6/04/02
DATE

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

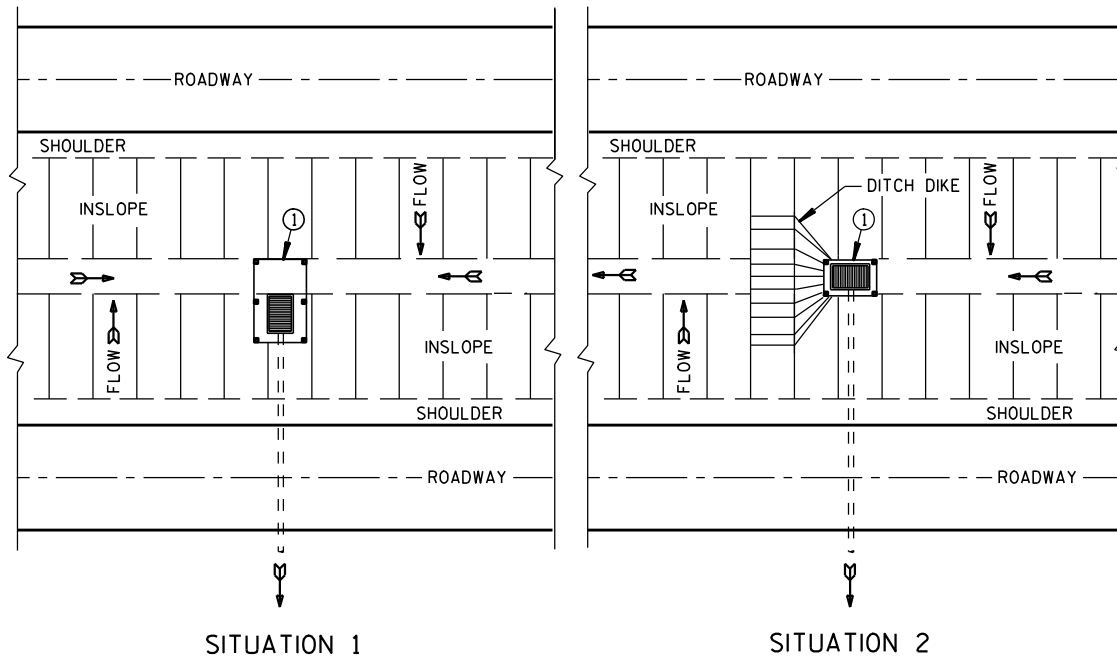
FHWA



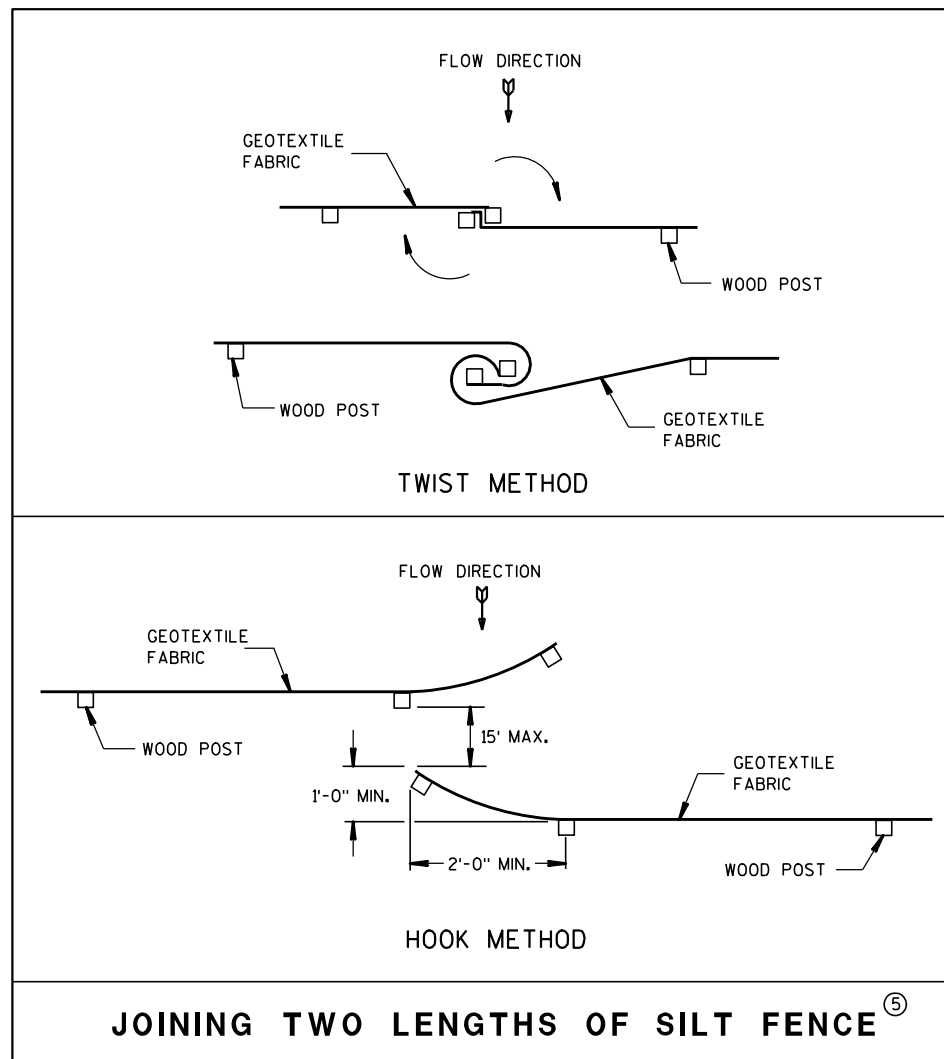
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

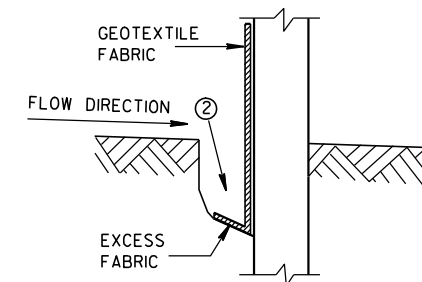


JOINING TWO LENGTHS OF SILT FENCE ⑤

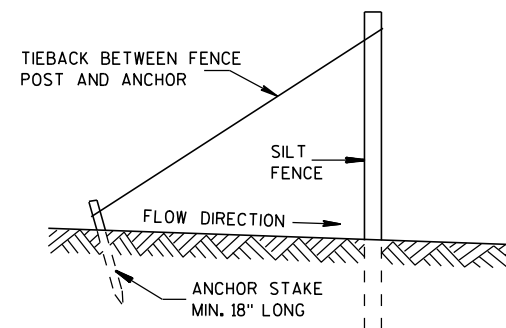
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

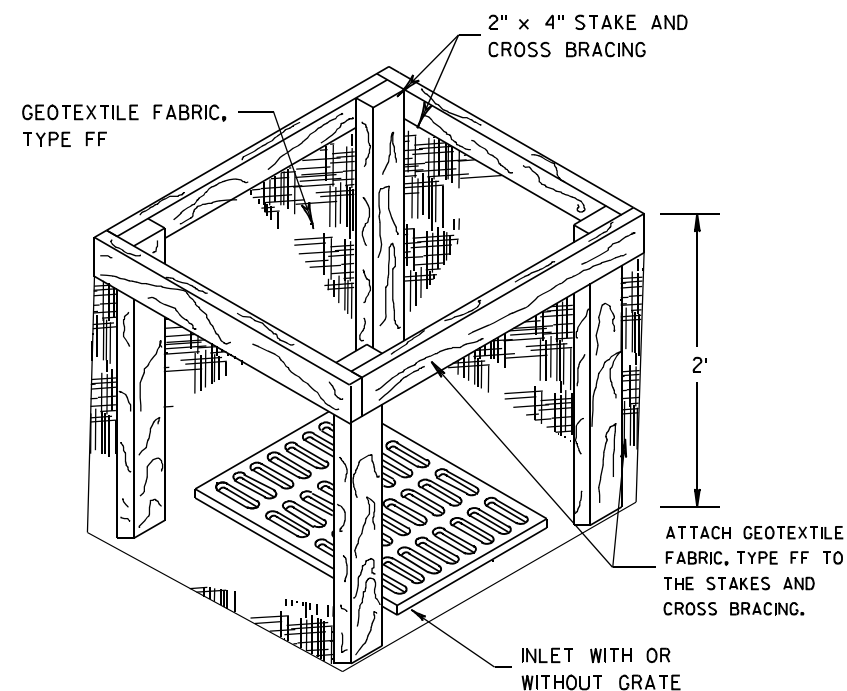
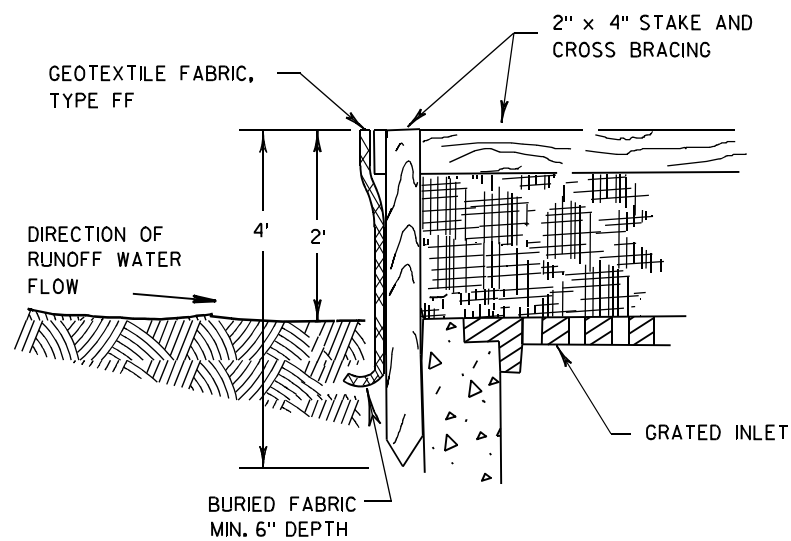


TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



INLET PROTECTION, TYPE A

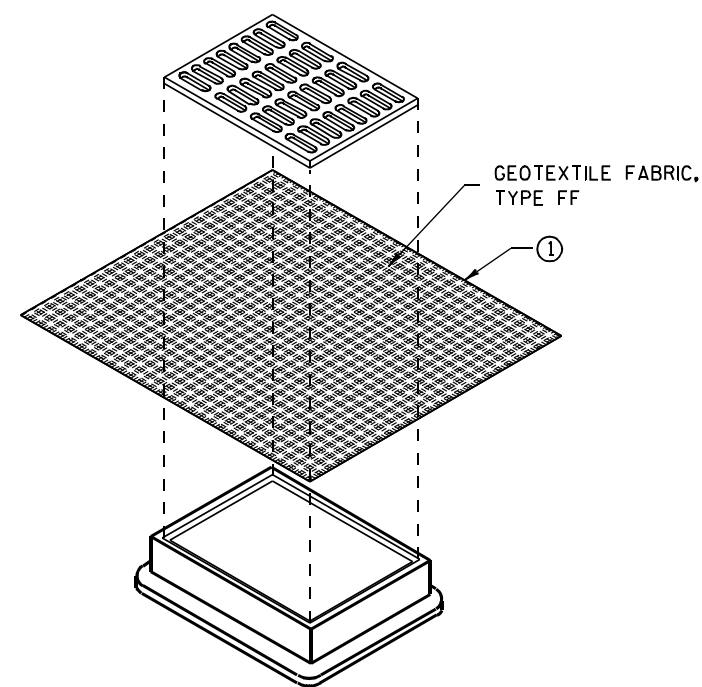
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

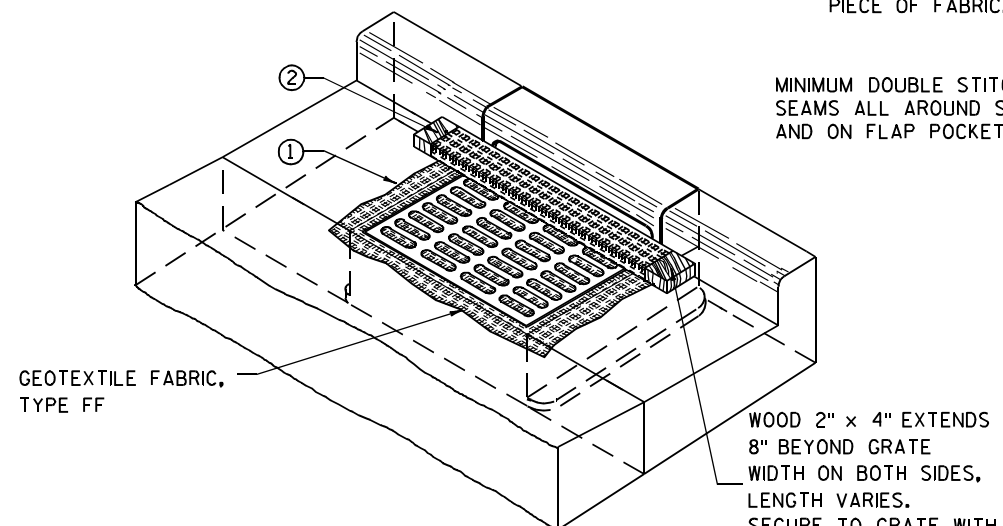
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

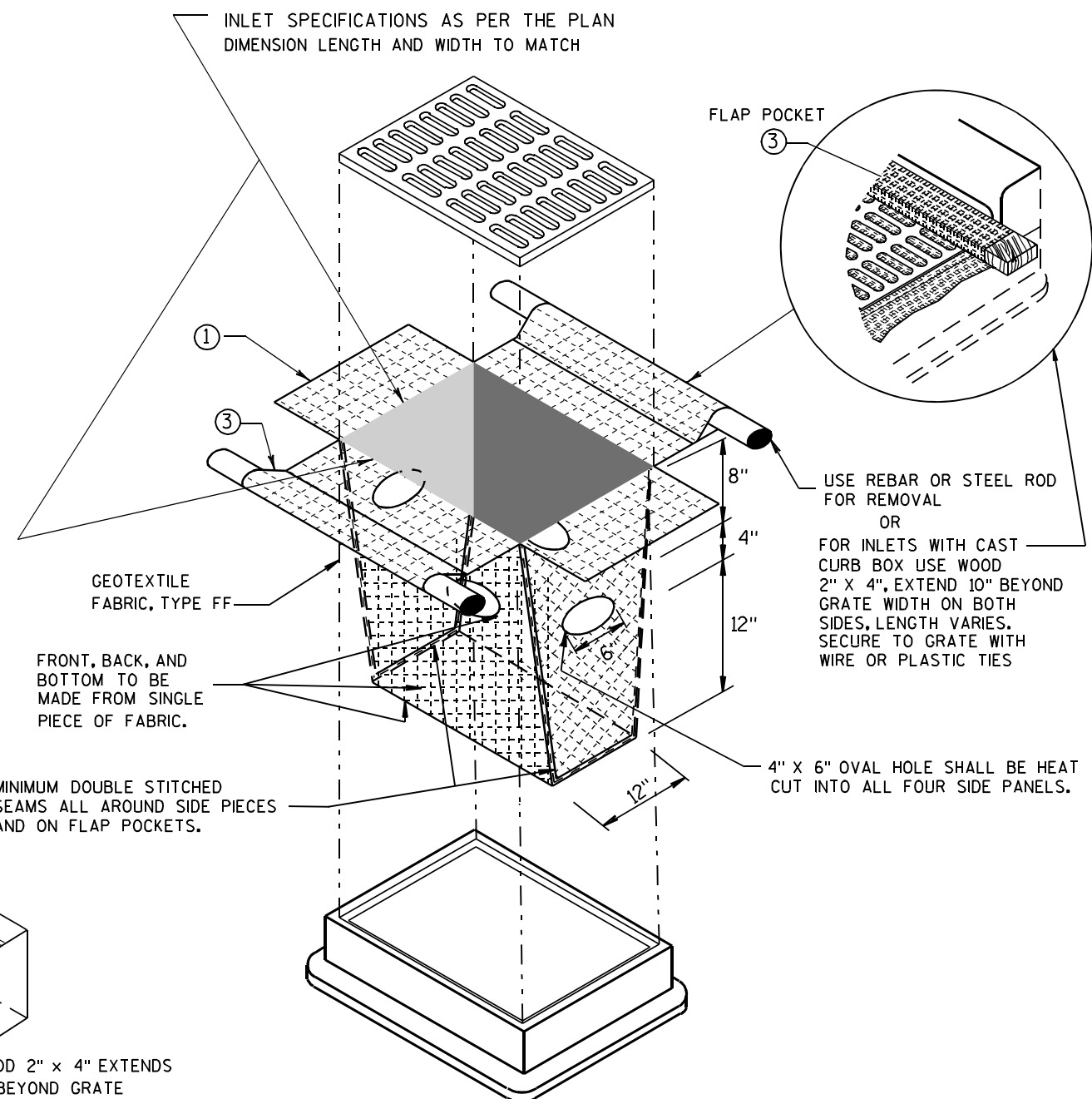
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLower THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



INLET PROTECTION, TYPE D

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

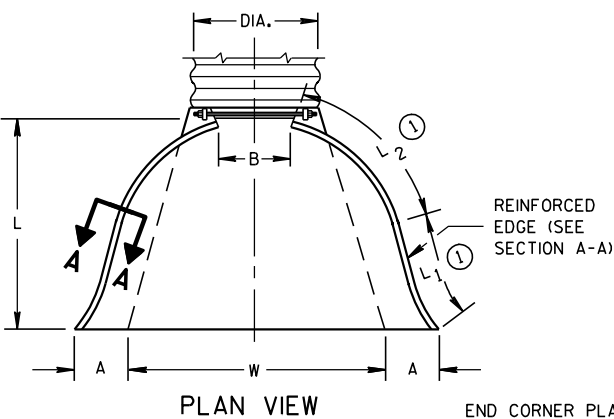
**INLET PROTECTION
TYPE A, B, C, AND D**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/16/02 /S/ Beth Cannestra
DATE
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

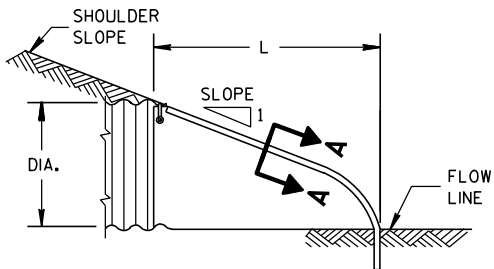
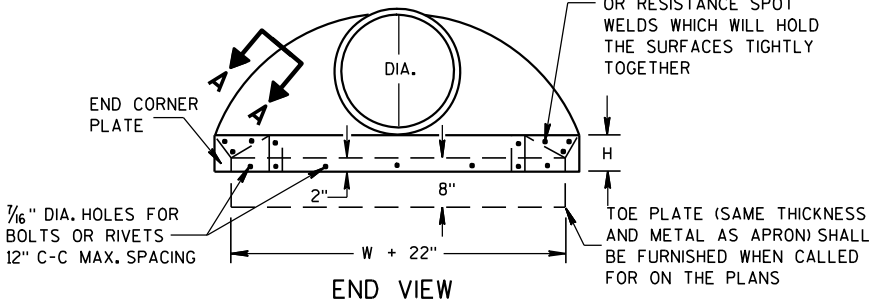
METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE		BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1		1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1		1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1		1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1		1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1		1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1		1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1		2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1		2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1		3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1		3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1		3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1		3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1		3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1		3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1		3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1		3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1		3 Pc.

* EXCEPT CENTER PANEL
SEE GENERAL NOTES



END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER

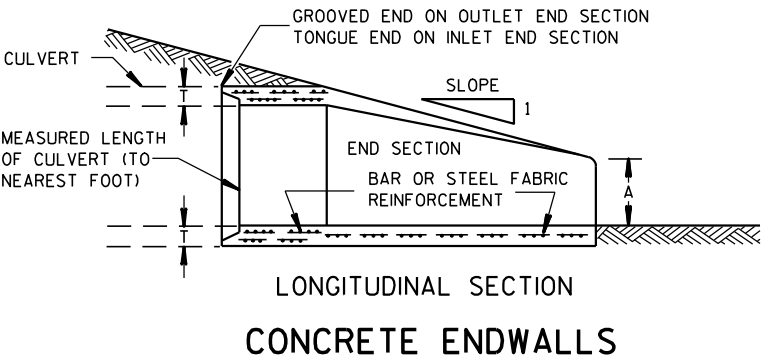
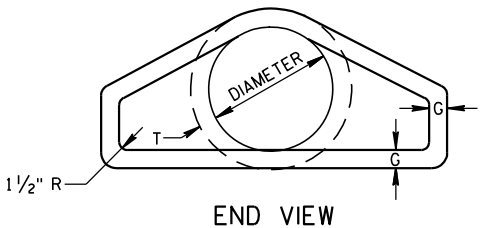
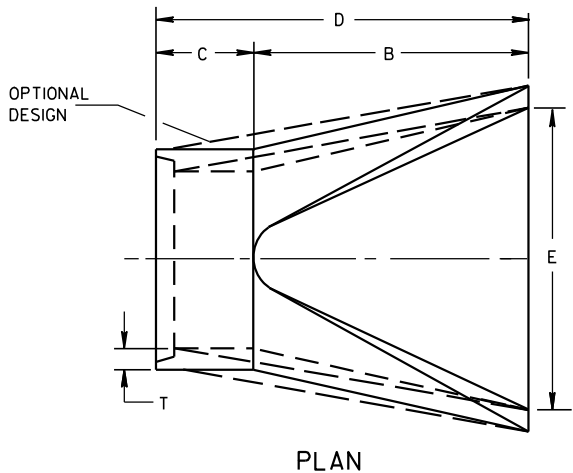
TOE PLATE (SAME THICKNESS AND METAL AS APRON) SHALL BE FURNISHED WHEN CALLED FOR ON THE PLANS



SIDE ELEVATION
METAL ENDWALLS

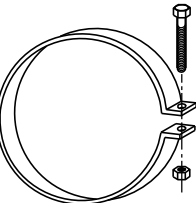
REINFORCED CONCRETE APRON ENDWALLS												
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE				
	T	A	B	C	D	E	G					
12	2	4	24	48 7/8	72 1/8	24	2	3 to 1				
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1				
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1				
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1				
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1				
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1				
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1				
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1				
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1				
48	5	24	72	26	98	84	5	3 to 1				
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 2/5 to 1				
60	6	30-35	60	39	99	96	5	2 to 1				
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1				
72	7	24-36	78	21	99	108	6	2 to 1				
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1				
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1				
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1				

* MINIMUM
** MAXIMUM

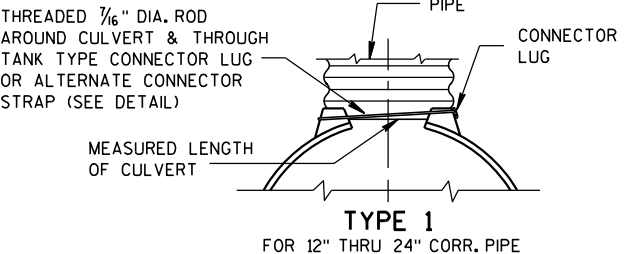


LONGITUDINAL SECTION
CONCRETE ENDWALLS

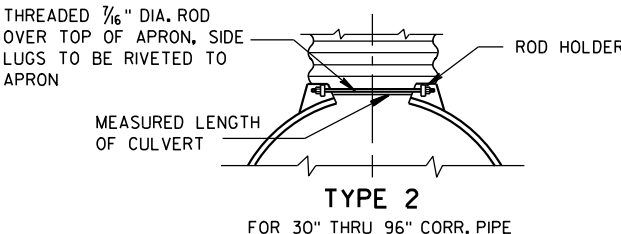
1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



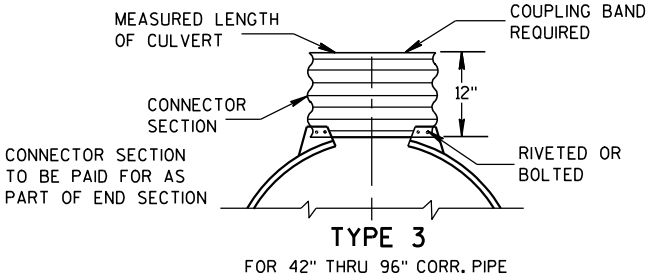
ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



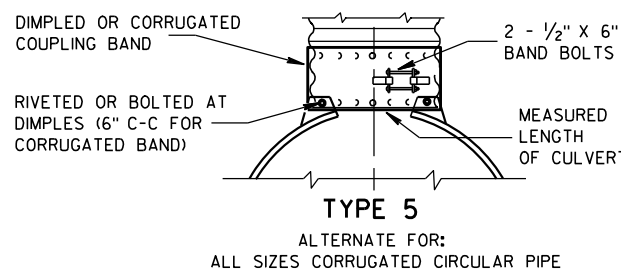
TYPE 1
FOR 12" THRU 24" CORR. PIPE



TYPE 2
FOR 30" THRU 96" CORR. PIPE



TYPE 3
FOR 42" THRU 96" CORR. PIPE



TYPE 5
ALTERNATE FOR:
ALL SIZES CORRUGATED CIRCULAR PIPE

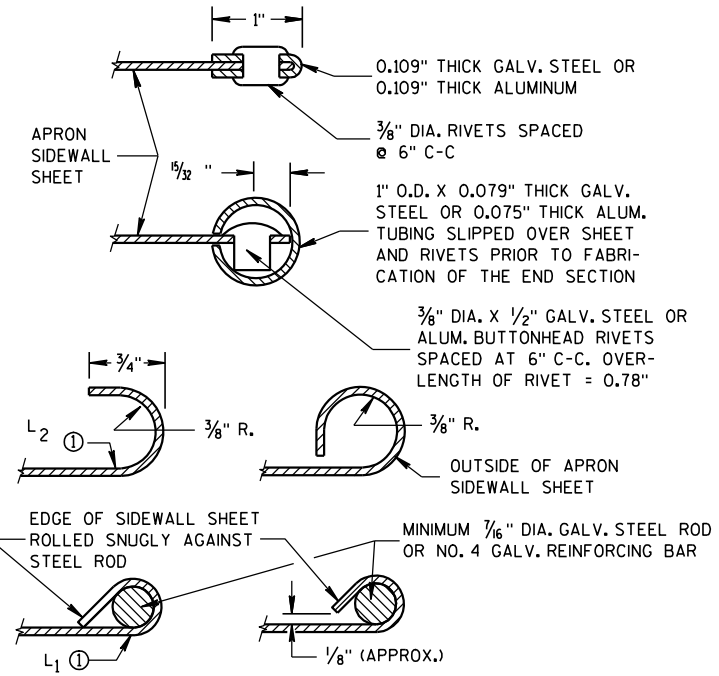
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

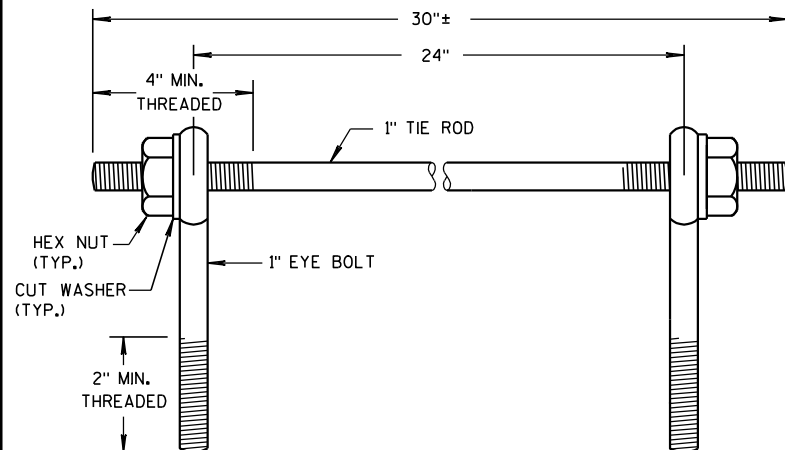
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
CULVERT PIPE

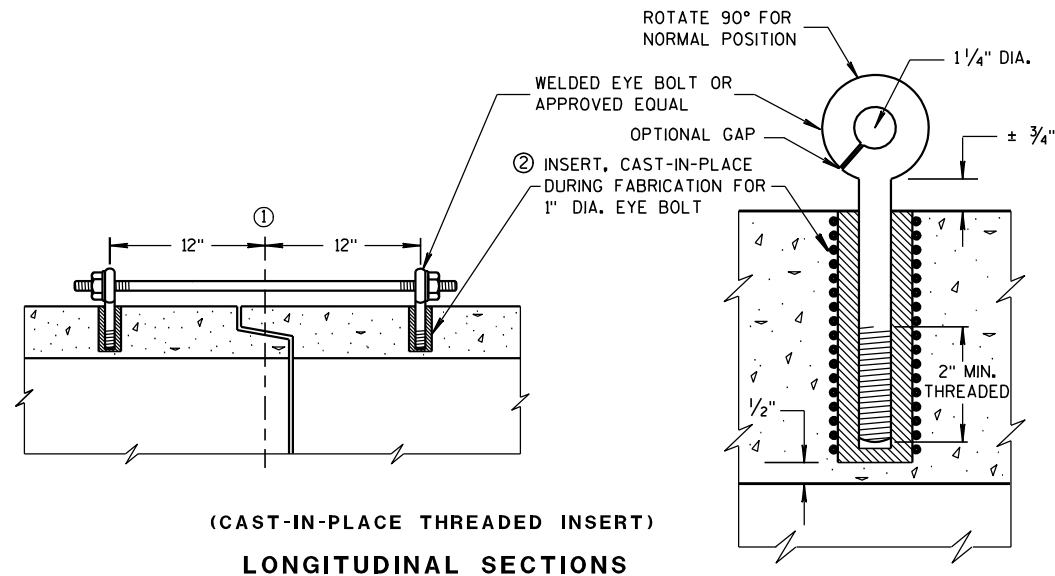
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



EYE BOLTS AND TIE ROD

EYE BOLT AND TIE ROD ASSEMBLY (ALTERNATE NO. 1)

(CAST-IN-PLACE THREADED INSERT)
LONGITUDINAL SECTIONS

GENERAL NOTES

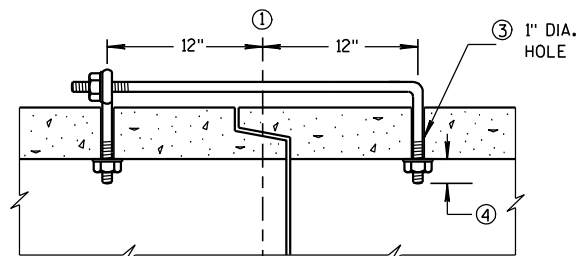
DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT AND STORM SEWER PIPE SHALL BE TIED TOGETHER IN THE MANNER ILLUSTRATED BY THIS DETAIL AT LOCATIONS DESIGNATED IN THE STANDARD SPECIFICATIONS AND THE PLAN. THE CONTRACTOR MAY USE EITHER ALTERNATE 1, 2 OR 3 FOR DRAINAGE STRUCTURES. ONLY ALTERNATE 1 AND 3 MAY BE USED FOR CATTLE PASSES, UNLESS OTHERWISE STATED IN THE CONTRACT. THE MATERIALS, FABRICATION AND WORK NECESSARY TO TIE THE PIPE BY THIS DETAIL WILL BE CONSIDERED INCIDENTAL TO THE PIPE AND APRON ENDWALLS IF REQUIRED.

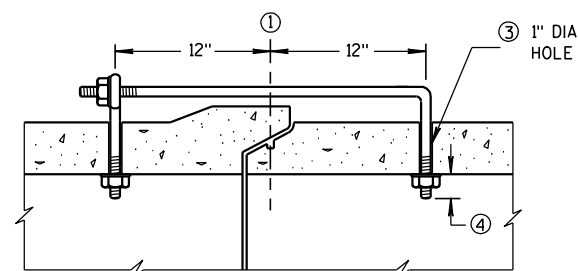
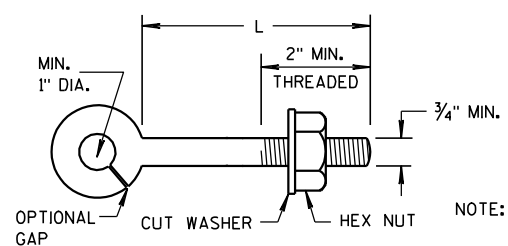
DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR JOINT TIES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL.

JOINT TIES TO BE HOT-DIP GALVANIZED PER ASTM A 153.

- ① ϕ OF TONGUE AND GROOVE OR BELL AND SPIGOT JOINTS.
- ② THE INSIDE OF THE THREADED INSERTS SHALL BE CLEAN TO ALLOW THE INSERTION OF THREADED EYE BOLTS.
- ③ HOLES SHALL BE CAST-IN-PLACE OR DRILLED 12 INCHES FROM ϕ OF TONGUE AND GROOVE.
- ④ BOLT PROJECTION INSIDE OF PIPE SHALL NOT EXCEED 2 INCHES.
- ⑤ OPENING TO BE ROD DIAMETER PLUS 1 INCH.
- ⑥ LENGTH ADEQUATE TO EXTEND TO WITHIN $\frac{1}{2}$ INCH OF THE INNER SURFACE OF THE PIPE.



(TONGUE & GROOVE PIPE)

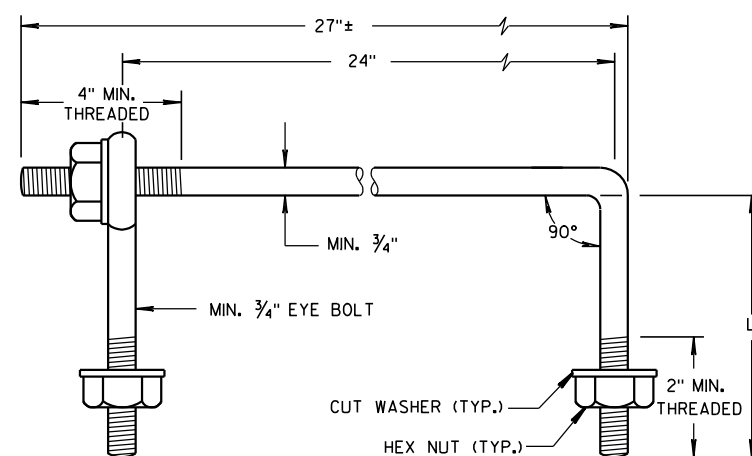
(MODIFIED BELL PIPE)
LONGITUDINAL SECTION

EYE BOLT

NOTE: TWO EYE BOLTS MAY BE USED WITH A 30" LONG THREADED ROD IN LIEU OF THE 90° BENT TIE ROD.

(JOINT TIES FOR 18" TO 66" DIA. CONCRETE PIPE)

EYE BOLT AND TIE ROD ASSEMBLY (ALTERNATE NO. 2)



EYE BOLT AND TIE ROD

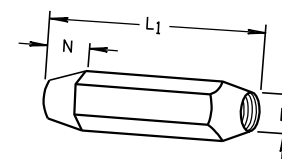
EYE BOLT DIMENSION TABLE

PIPE SIZE	L = LENGTH	
	TONGUE & GROOVE PIPE	MODIFIED BELL PIPE
18" TO 24"	4 1/2"	6 1/4"
30"	5"	7"
36"	5 1/2"	7"
42"	6"	
48"	6 1/2"	
60"	7 1/2"	
66"	8"	

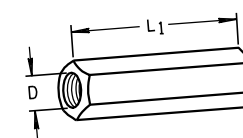
ADJUSTABLE TIE ROD TABLE

PIPE DIAMETER	TIE ROD DIAMETER	D	L ₁	N
12-60	5/8	5/8	5	1/2
66-84	3/4	3/4	5	1/2
90-108	1	1	7	1 1/6

DIMENSIONS SHOWN ARE IN INCHES



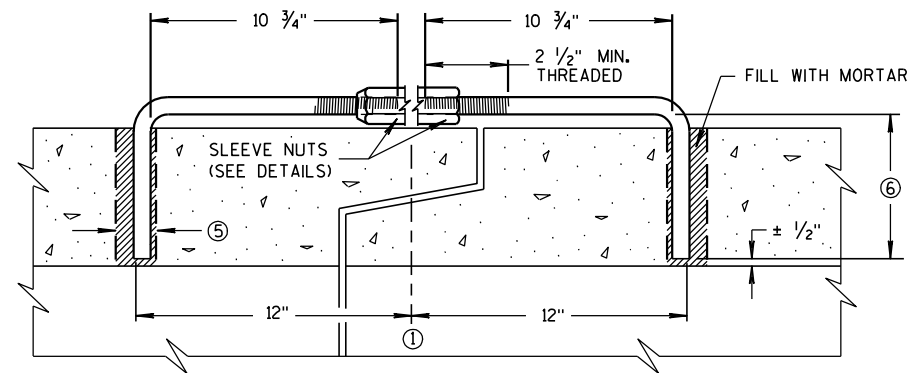
TAPERED



PLAIN

RIGHT AND LEFT THREADS

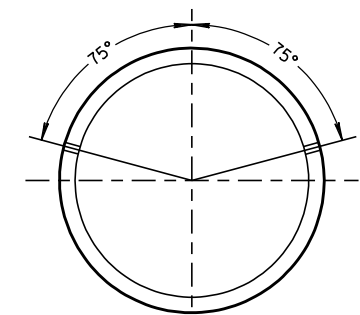
SLEEVE NUTS



LONGITUDINAL SECTION

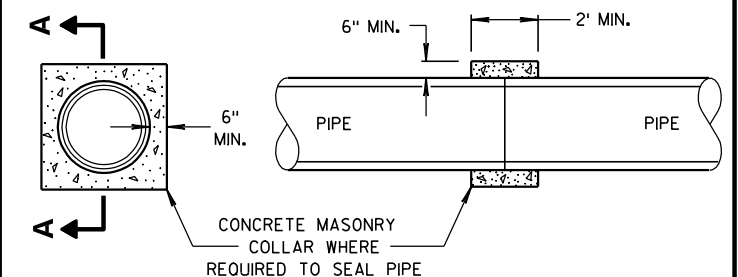
(JOINT TIES FOR 12" TO 108" DIA. CONCRETE PIPE)

ADJUSTABLE TIE ROD (ALTERNATE NO. 3)



PLACEMENT OF (2) CAST-IN-PLACE INSERTS OR HOLES DURING FABRICATION FOR PIPE SECTIONS REQUIRING TIE RODS

TRANSVERSE SECTION



SECTION A-A

CONCRETE COLLAR DETAIL

JOINT TIES FOR CONCRETE
PIPE AND CONCRETE
COLLAR DETAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

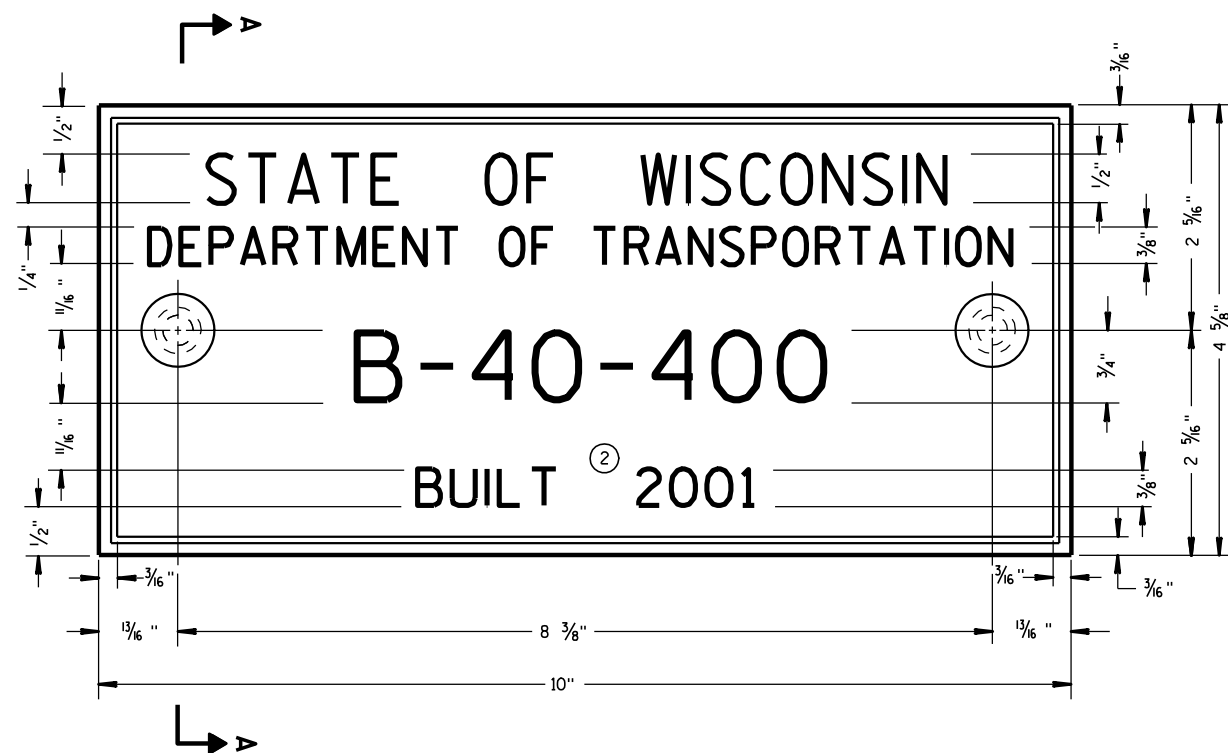
APPROVED

6/5/2012

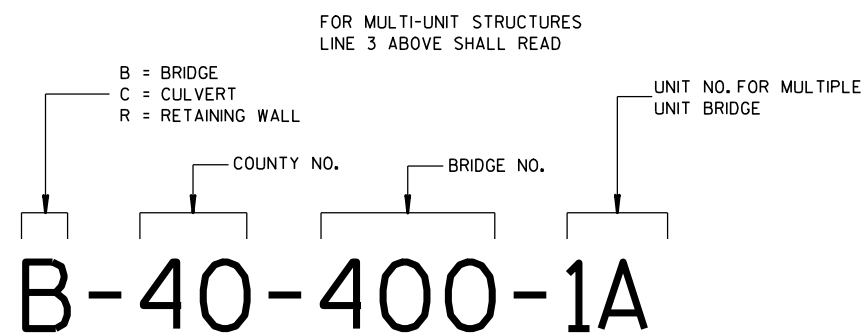
DATE

FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



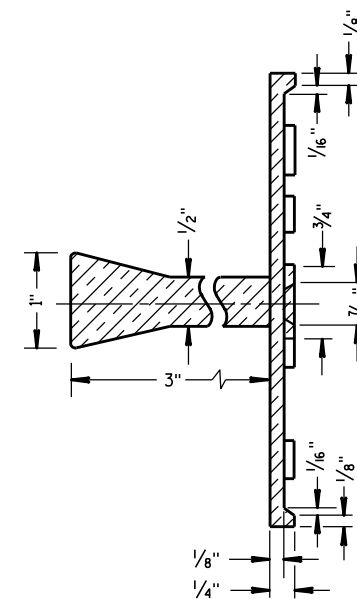
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

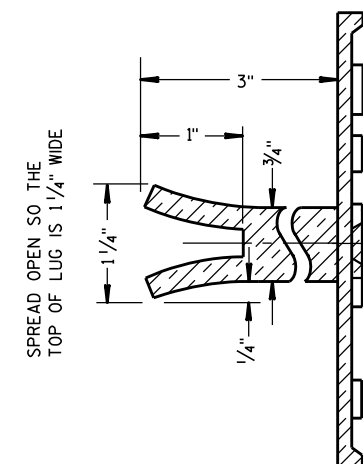
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

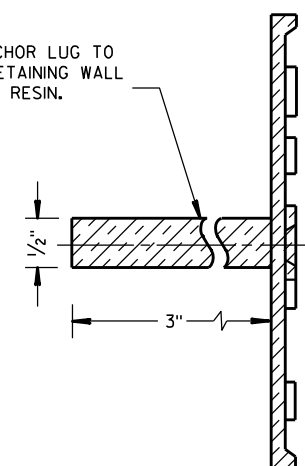


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

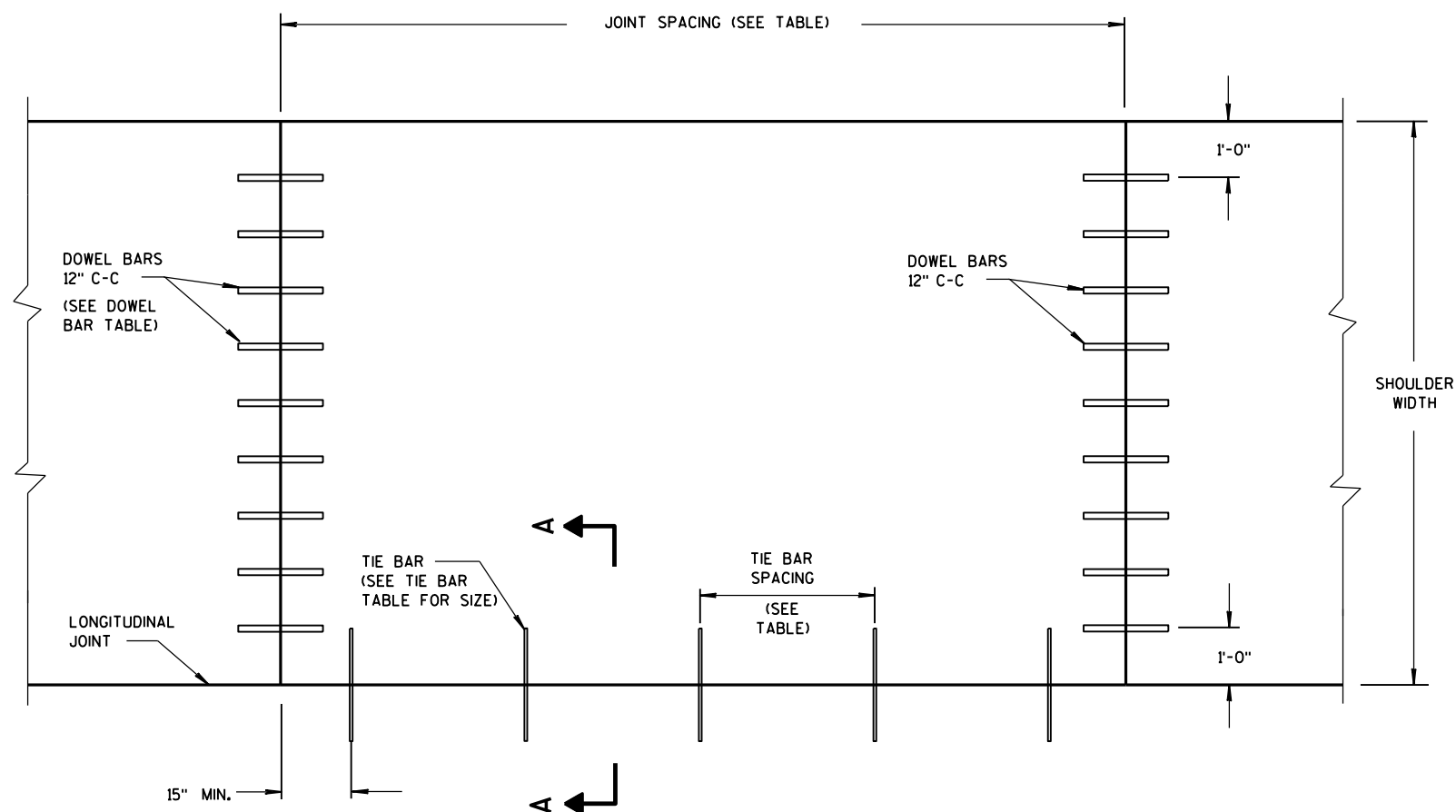
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



PLAN VIEW
CONCRETE PAVEMENT SHOULDER

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g., AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

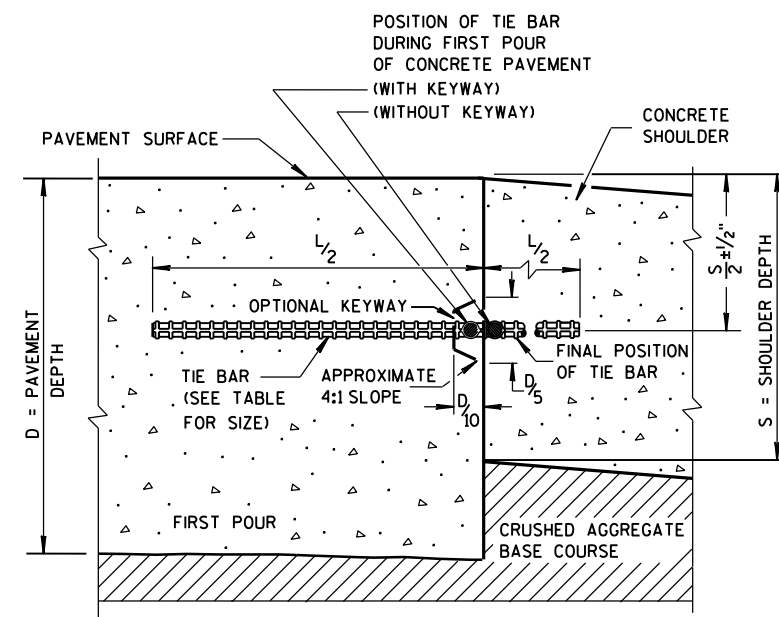
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRANSVERSE JOINT DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

FINISH THE SHOULDER PAVEMENT CONFORMING TO SUBSECTION 415.3.8 OF THE STANDARD SPECIFICATIONS.

TIE BARS SHALL CONFORM TO SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.



SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT

PAVEMENT DEPTH, DOWEL BAR SIZE
AND JOINT SPACING TABLE

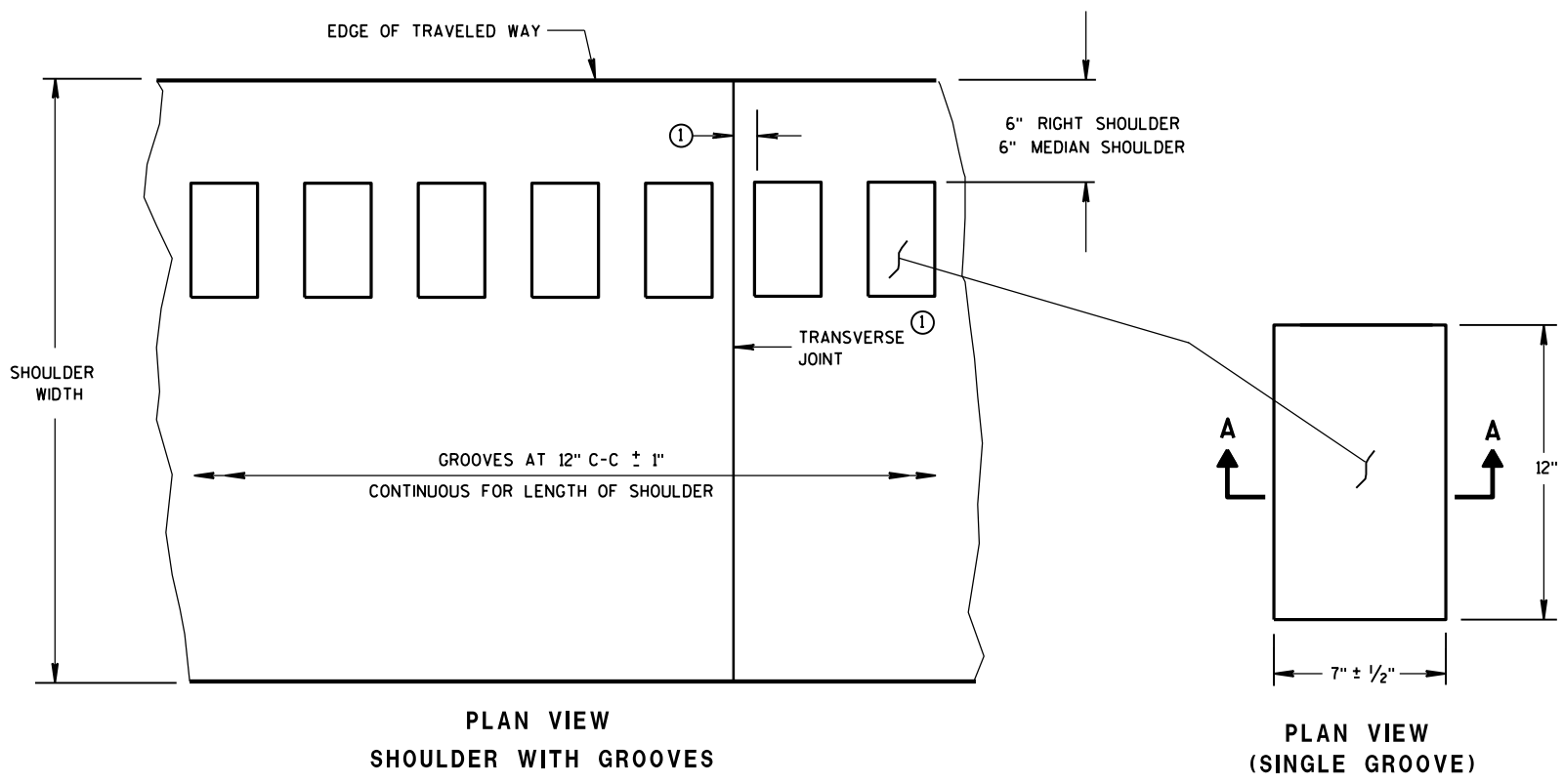
PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER***	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

*** FOR DOWELED CONCRETE SHOULDERS WITH TRAPEZOIDAL CROSS SECTIONS, CHOSE THE APPROPRIATE DOWEL BAR DIAMETER BASED ON THE SMALLER PAVEMENT DEPTH (LIKELY THE OUTSIDE EDGE OF THE SHOULDER). IF USING BASKETS, USE BASKETS FOR THE AVERAGE THICKNESS OF THE CROSS SECTION.

CONCRETE PAVEMENT SHOULDERS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA



6

PLACEMENT DETAIL FOR MILLED RUMBLE STRIP

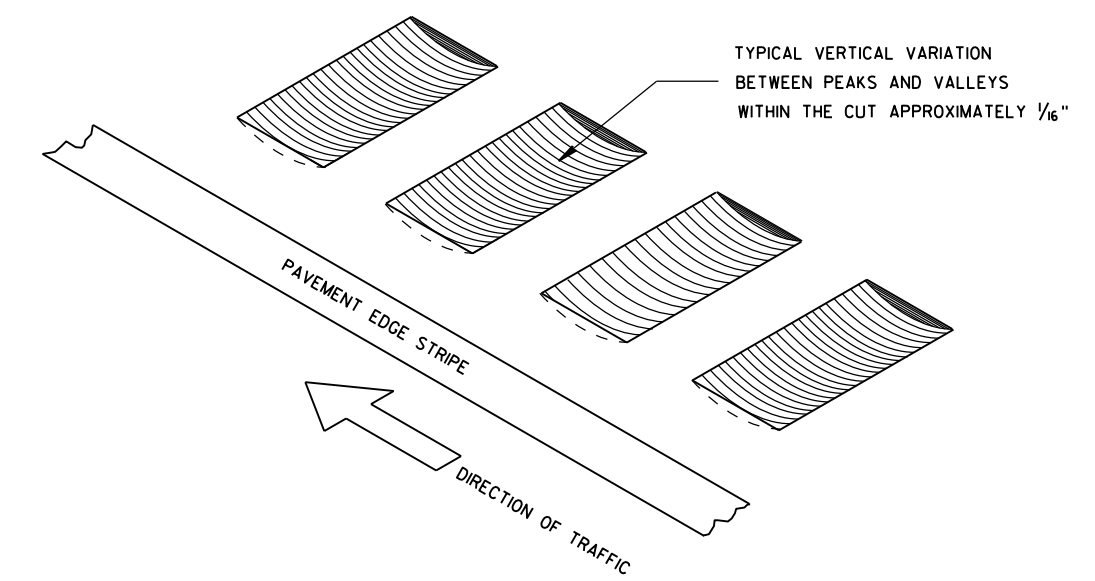
GENERAL NOTES

DETAILS OF CONSTRUCTION SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

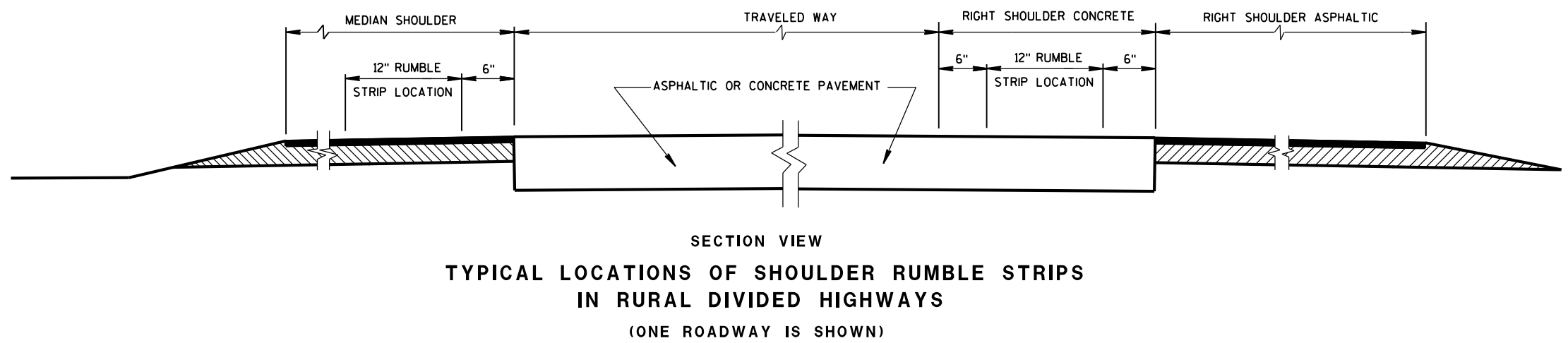
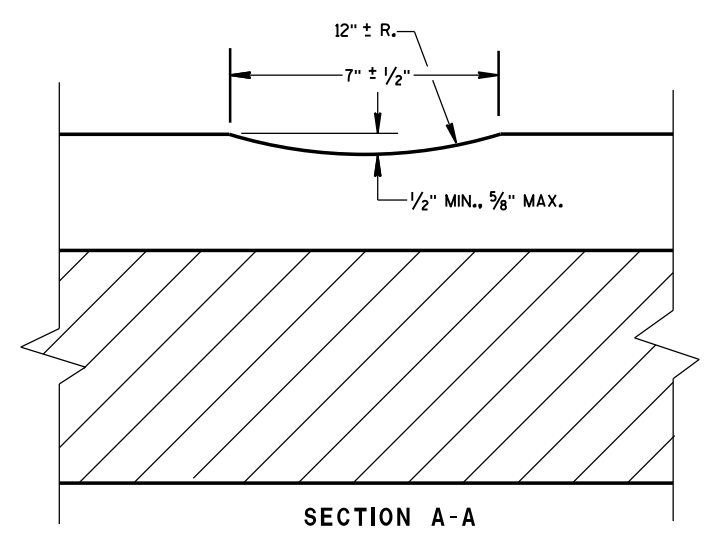
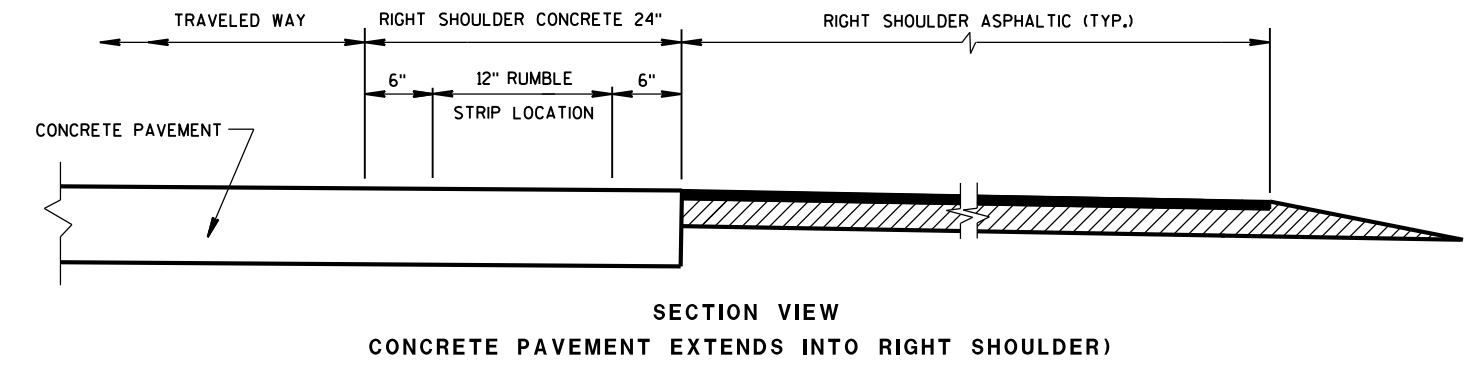
RUMBLE STRIPS ON EXPRESSWAYS

DO NOT INSTALL RUMBLE STRIPS ACROSS SIDE ROAD INTERSECTIONS, COMMERCIAL DRIVEWAYS, PRIVATE DRIVEWAYS OR ADJACENT TO RIGHT TURN LANES, LEFT TURN LANES, TURN LANE TAPERS, BRIDGE DECKS, BRIDGE APPROACHES, OR 100 FEET IN ADVANCE OF RAILROAD CROSSING. THE ATTACHED STANDARD DETAIL DRAWING SHOWS THE LOCATION OF THE RUMBLE STRIPS AT INTERCHANGE AREAS.

① CONCRETE PAVEMENT - RUMBLE STRIPS SHALL BE A MINIMUM OF 6" AWAY FROM TRANSVERSE JOINTS.

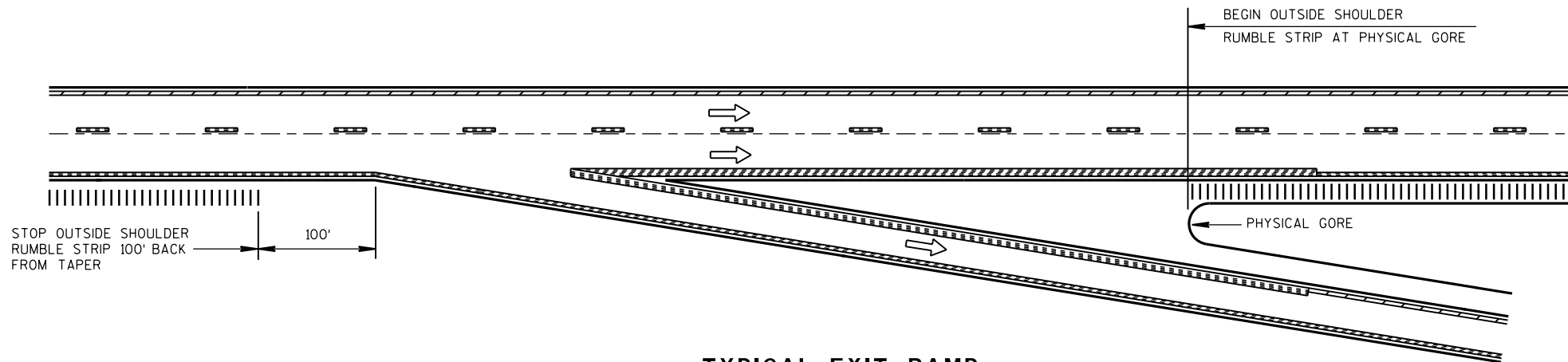


ISOMETRIC



SHOULDER RUMBLE STRIP, MILLING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



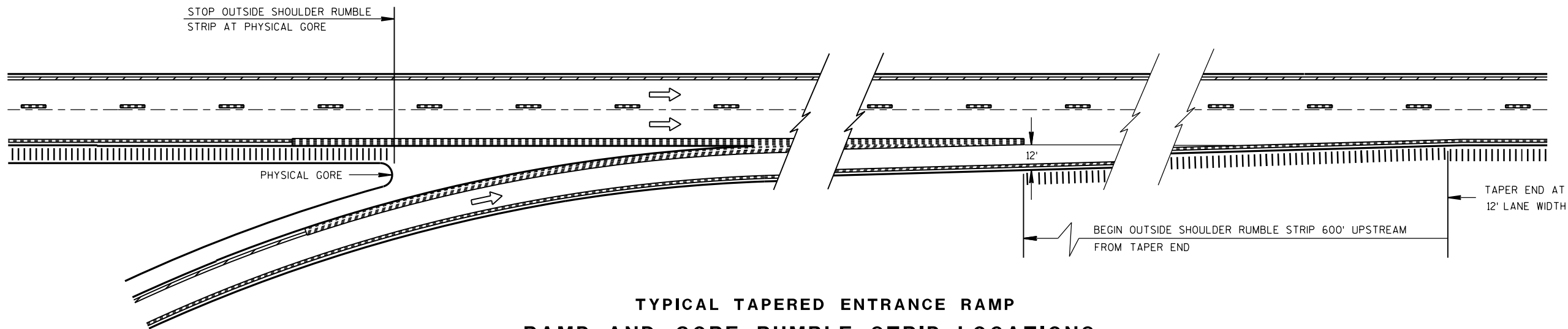
TYPICAL EXIT RAMP

NOTES:

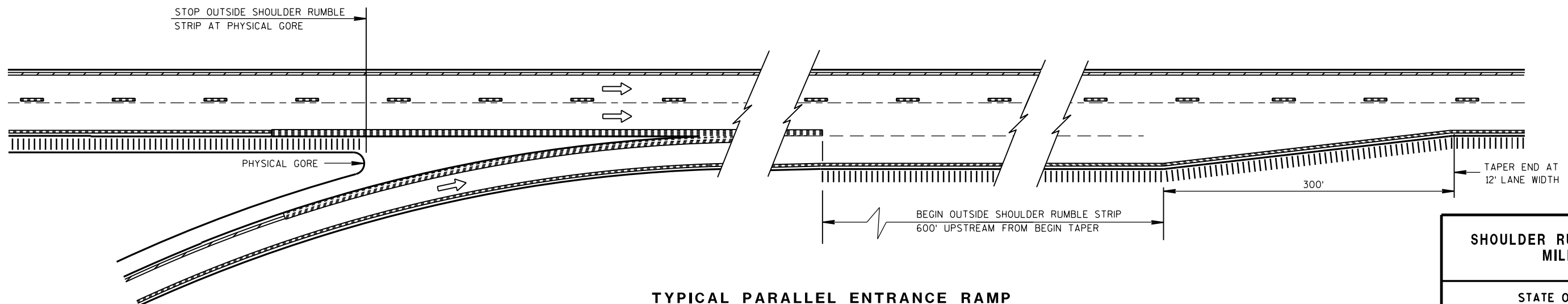
NO RUMBLE STRIP ON EXIT, DIRECTIONAL, OR ENTRANCE RAMPS, EXCEPT NEAR THE ENTRANCE TAPER END AND ALONG THE PARALLEL RAMP AREA AS SHOWN.

PAVEMENT MARKING DETAILS AND SPECIFICATIONS ARE PROVIDED ELSEWHERE IN THE CONTRACT.

NOTE:
ARROW SYMBOL (→)
SHOWS DIRECTION OF TRAVEL



**TYPICAL TAPERED ENTRANCE RAMP
RAMP AND GORE RUMBLE STRIP LOCATIONS**



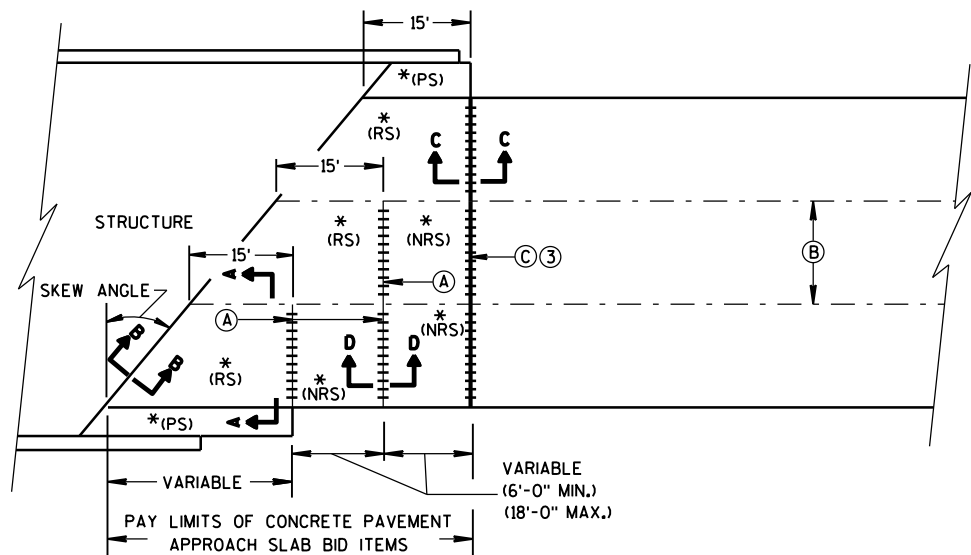
**TYPICAL PARALLEL ENTRANCE RAMP
RAMP AND GORE RUMBLE STRIP LOCATIONS**

**SHOULDER RUMBLE STRIP,
MILLING**

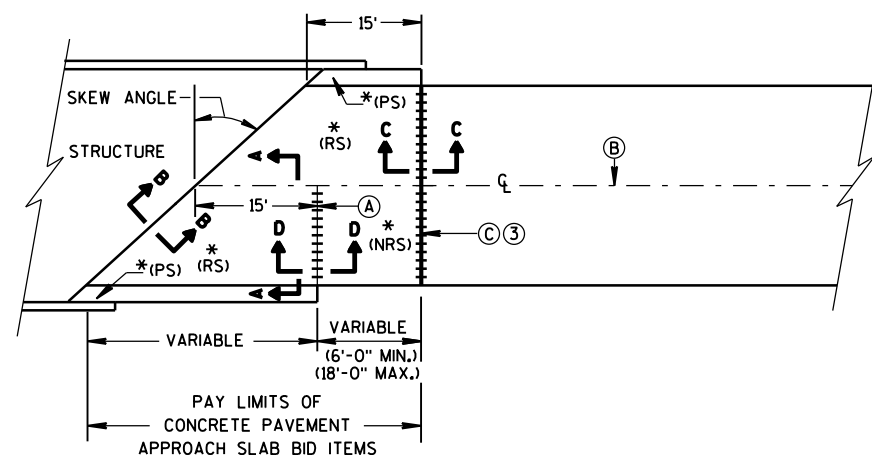
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
12/17/2012
DATE
FHWA

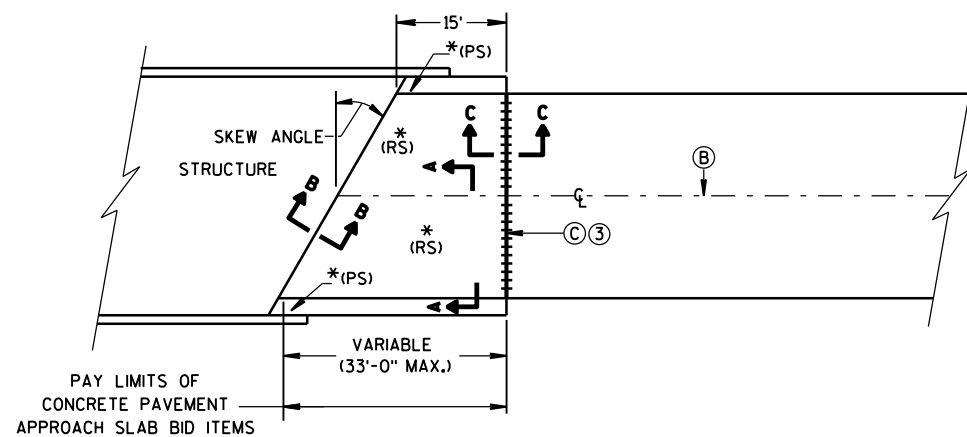
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



**SKewed APPROACH
(PAVEMENT MORE THAN 2 LANES)**



**SKews > 20°
(PAVEMENT WIDTH ≤ 30')**

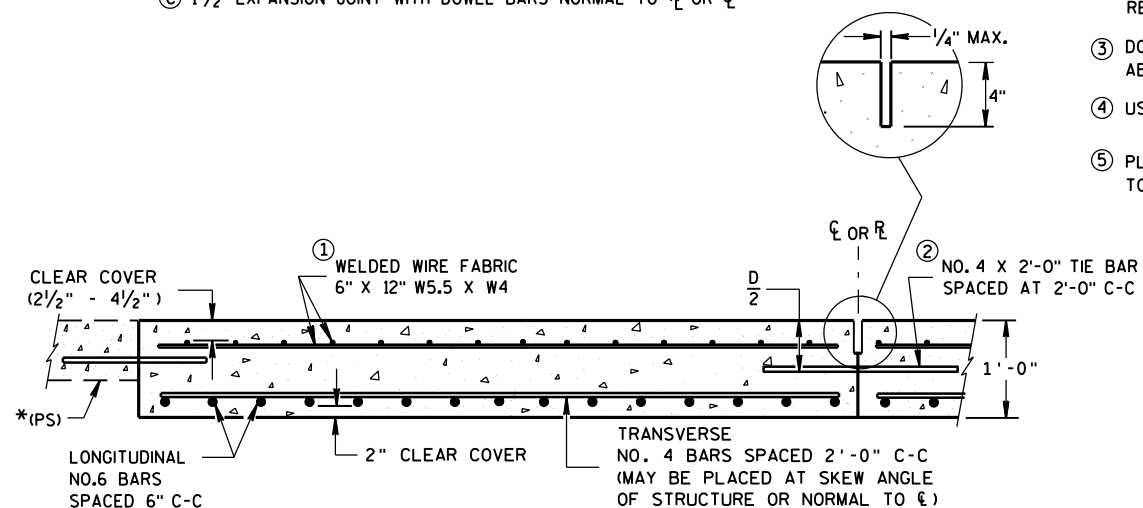


**SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')
APPROACH SLAB AND ADJACENT PAVEMENT**

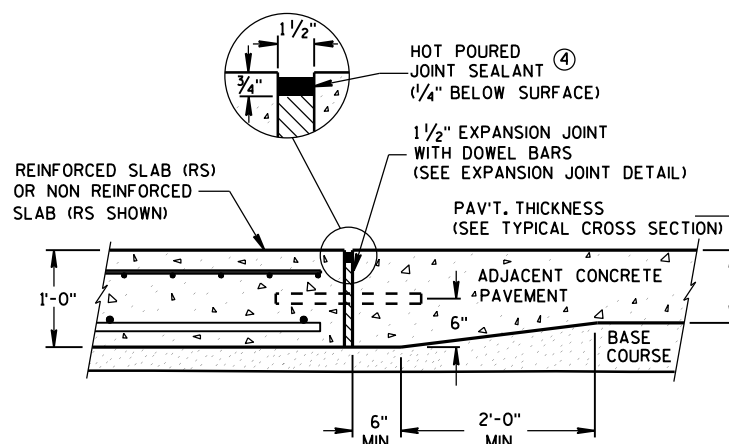
* (RS) = REINFORCED CONCRETE SLAB
* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
(SEE DETAILS ELSEWHERE IN THE PLAN)
* (NRS) = NON-REINFORCED CONCRETE SLAB

*** STANDARD DOWEL BAR DIAMETER
(SEE SDD 13C11, & SDD 13C13)

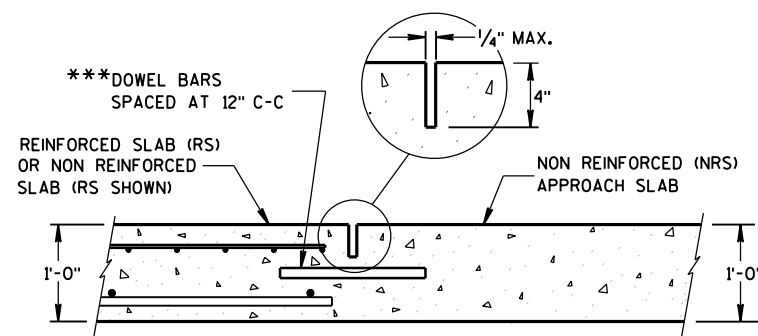
- (A) STANDARD CONTRACTION JOINT NORMAL TO ℓ OR ℓ_c
(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO ℓ OR ℓ_c



**SECTION A-A
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**



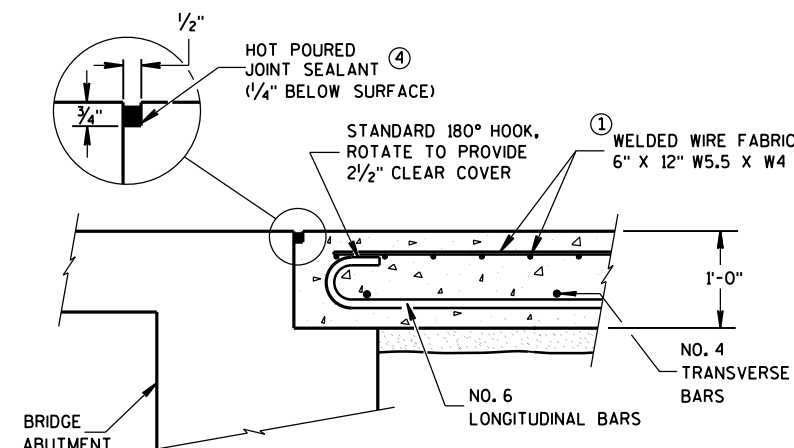
**SECTION D-D
CONTRACTION JOINT**

GENERAL NOTES

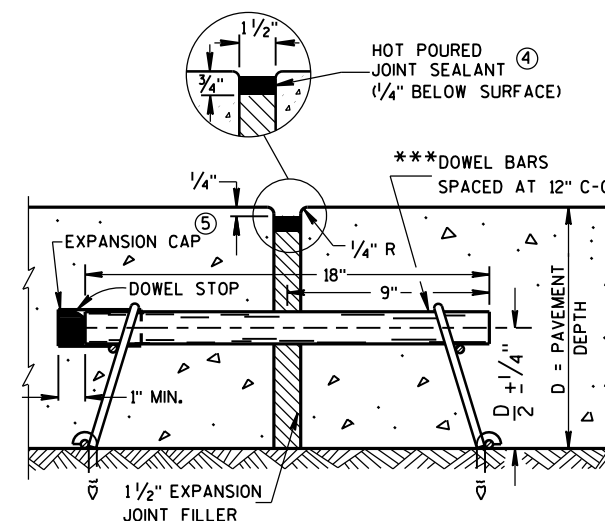
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B
BEND DETAIL
BOTTOM REINFORCEMENT**

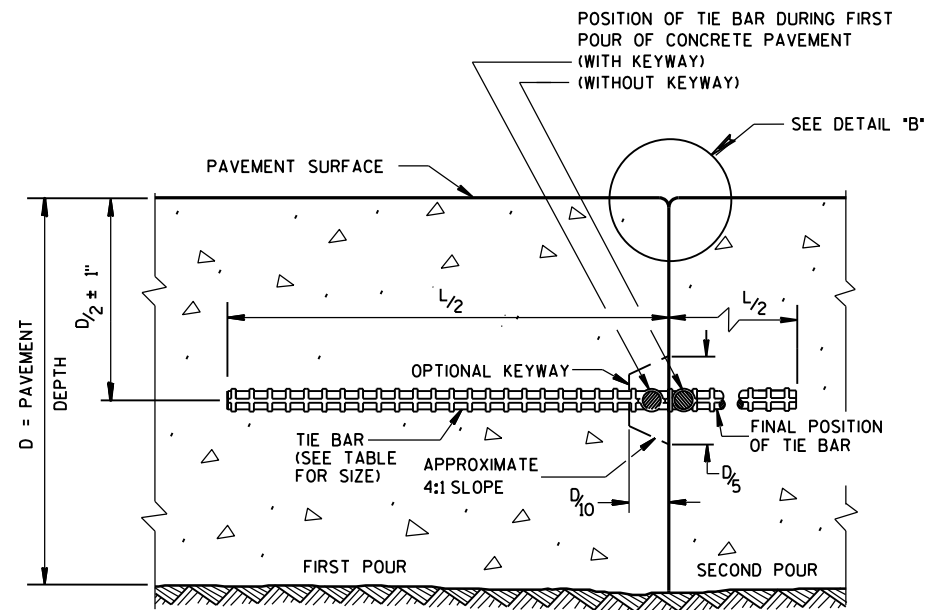


EXPANSION JOINT DETAIL

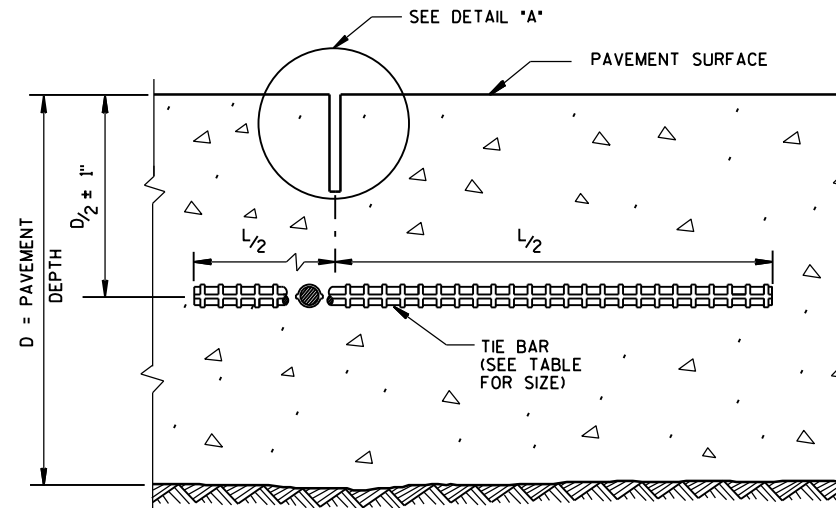
CONCRETE PAVEMENT APPROACH SLAB

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA



CONSTRUCTION JOINT



SAWED JOINT

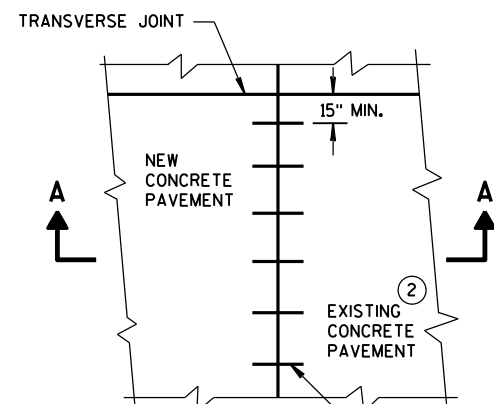
GENERAL NOTES

DO NOT SEAL OR FILL LONGITUDINAL JOINTS.

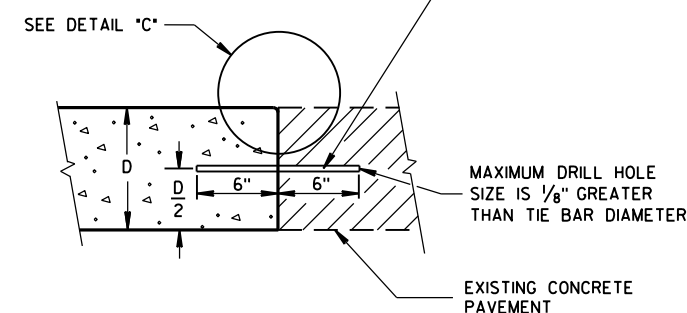
CREATE A LONGITUDINAL JOINT FOR PAVEMENT WIDTHS GREATER THAN 15 FEET.

CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

- ① ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.
- ② PAVEMENT THAT WAS IN PLACE PRIOR TO THE CONTRACT.

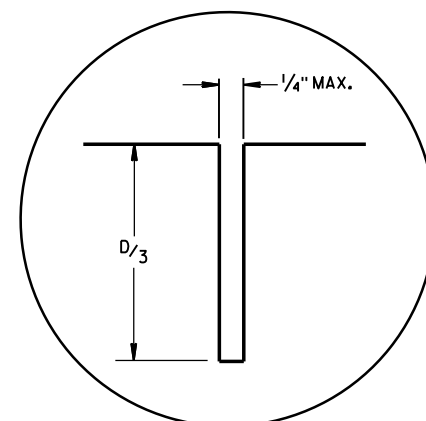


PLAN VIEW

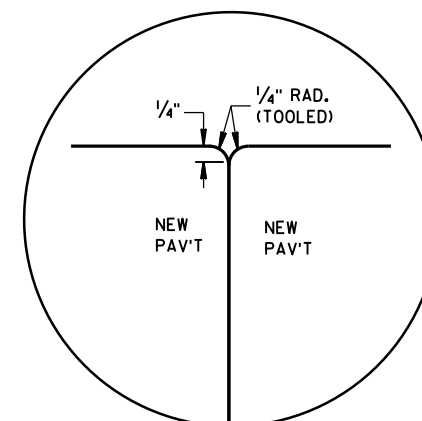


SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT
TIE BARS ANCHORED
INTO EXISTING PAVEMENT

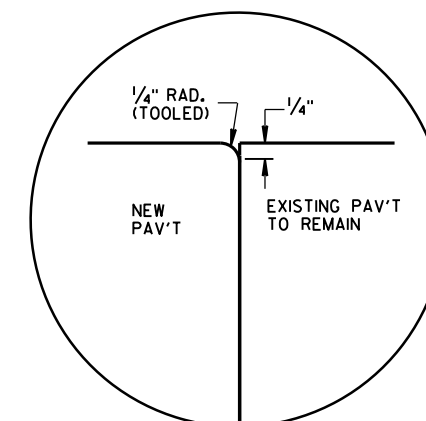
NO. 6 TIE BARS SPACED 30" C-C,
INSTALLED PERPENDICULAR
TO THE LONGITUDINAL JOINT. ①



DETAIL "A"



DETAIL "B"



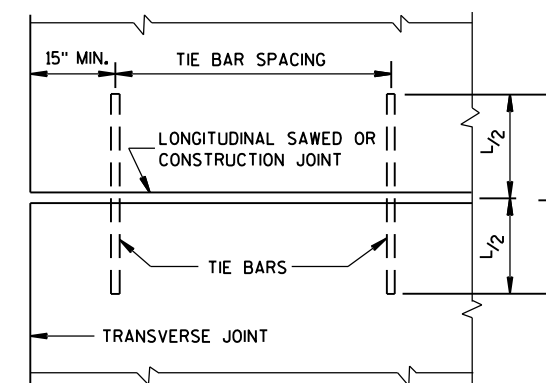
DETAIL "C"

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

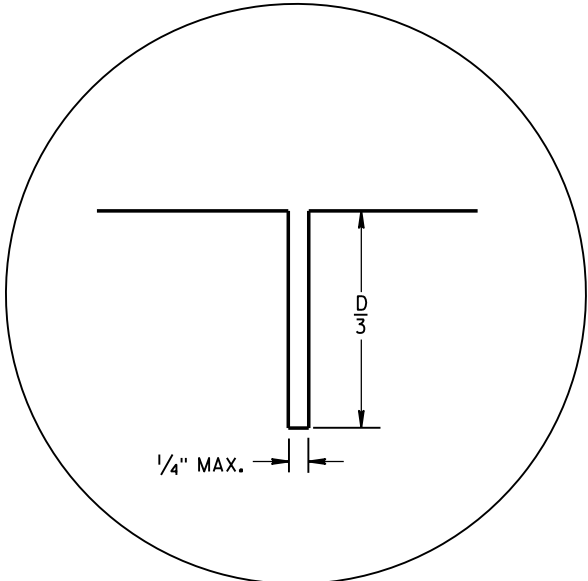


PLAN VIEW
SHOWING LOCATION OF TIE BARS

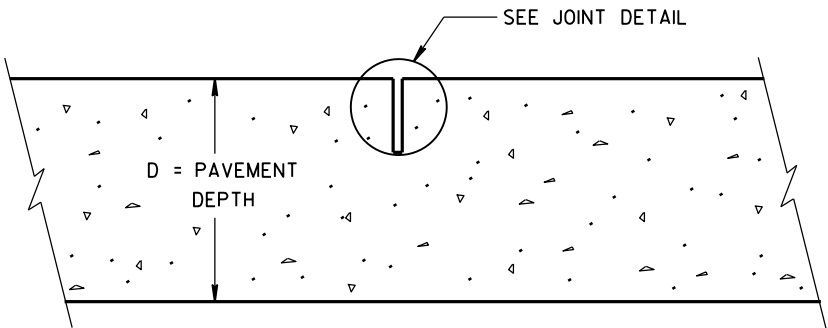
CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA



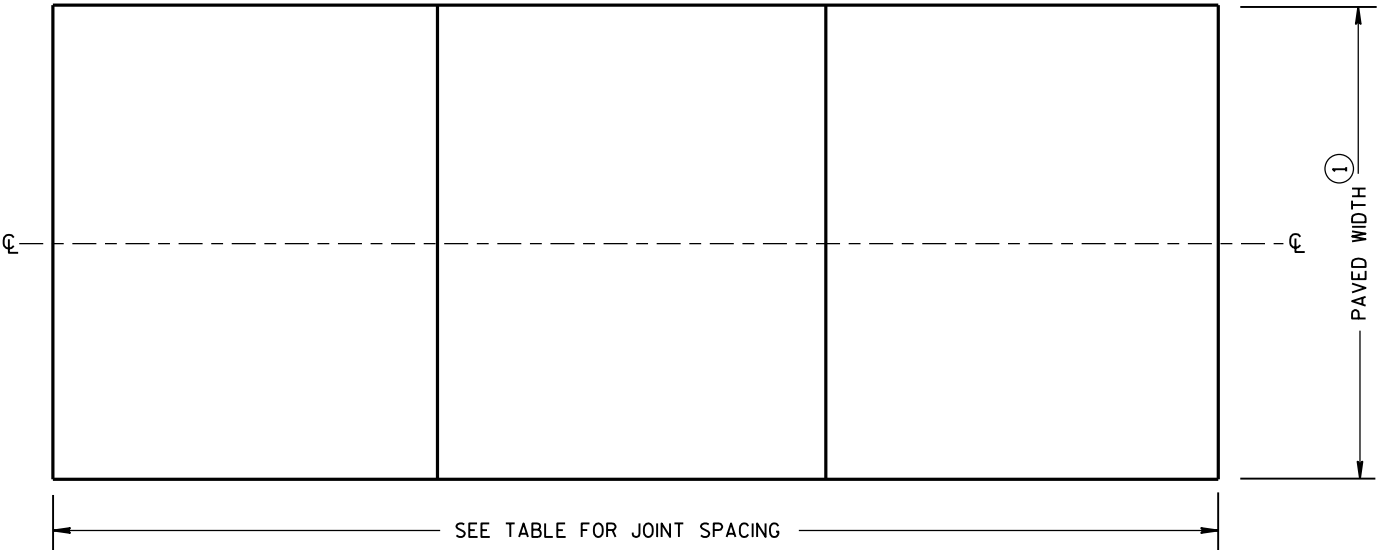
JOINT DETAIL



CONTRACTION JOINT

PAVEMENT DEPTH AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	CONTRACTION JOINT SPACING
6", 6 1/2"	12'
7", 7 1/2"	14'
8" & ABOVE	15'



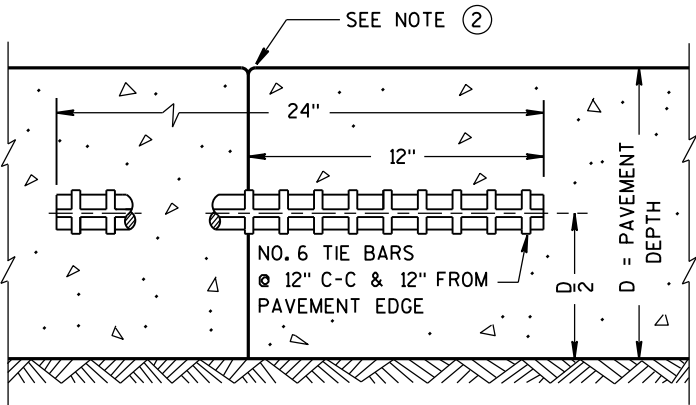
CONTRACTION JOINT LOCATIONS

GENERAL NOTES

CONTRACTION JOINTS
CONSTRUCT TRANSVERSE CONTRACTION JOINTS NORMAL TO THE CENTERLINE.
LOCATE AND ORIENT CONTRACTION JOINTS THROUGH INTERSECTIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.
DO NOT SEAL OR FILL CONTRACTION JOINTS.

CONSTRUCTION JOINTS
LOCATE CONSTRUCTION JOINTS A MINIMUM OF 6 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO THE CONTRACTION JOINTS.
FORM OR SAW CONSTRUCTION JOINTS.
THE CONTRACTOR MAY INSERT TIE BARS THROUGH THE HEADER BOARD AFTER THE CONCRETE HAS BEEN PLACED.

① REFER TO TYPICAL CROSS SECTIONS FOR PAVED WIDTH AND LOCATION OF LONGITUDINAL JOINTS.
② PROVIDE A SMOOTH VERTICAL FACE FOR THE ENTIRE DEPTH OF THE PAVEMENT WHEN FORMING CONSTRUCTION JOINTS. PROVIDE A 1/4-INCH RADIUS AT FORMED JOINTS.

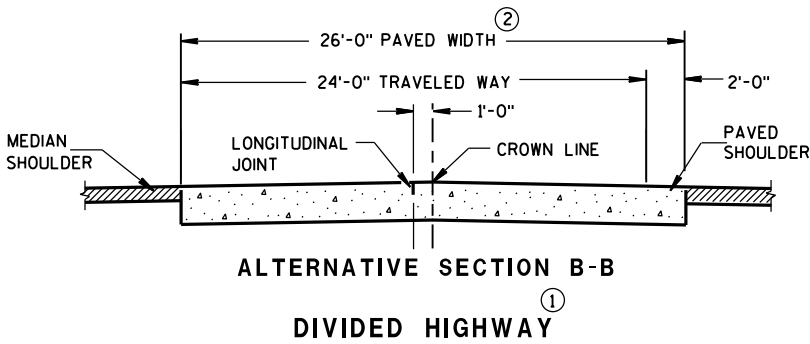
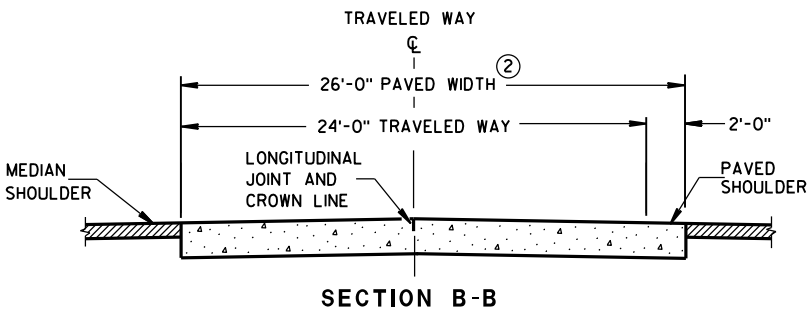
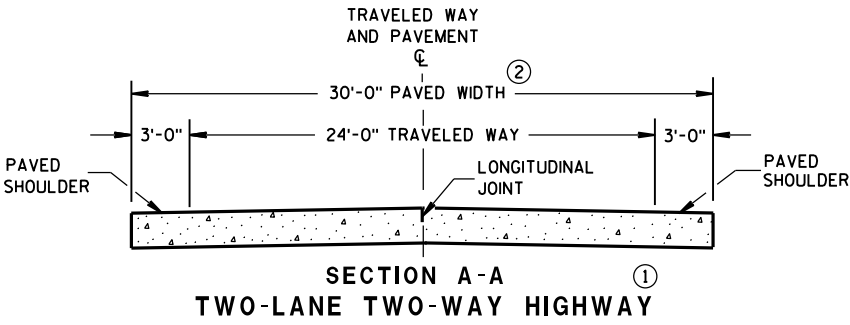


TIED TRANSVERSE CONSTRUCTION JOINT

URBAN
NON-DOWELED CONCRETE
PAVEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5-3-2013 /S/ Deb Bischoff
DATE PAVEMENT POLICY & DESIGN ENGINEER
FHWA



GENERAL NOTES

CONTRACTION JOINTS

CONSTRUCT TRANSVERSE CONTRACTION JOINTS NORMAL TO THE CENTERLINE. SHOW THE LOCATION OF CONTRACTION JOINTS THROUGH INTERSECTIONS ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

DO NOT SEAL OR FILL CONTRACTION JOINTS.

INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

FOR PAVEMENT SLABS OF VARYING WIDTHS, LOCATE THE OUTER MOST DOWEL BAR SO THAT THE CENTER OF THE BAR IS A MINIMUM OF 6 INCHES AND A MAXIMUM OF 18 INCHES FROM THE FREE EDGE OF PAVEMENT.

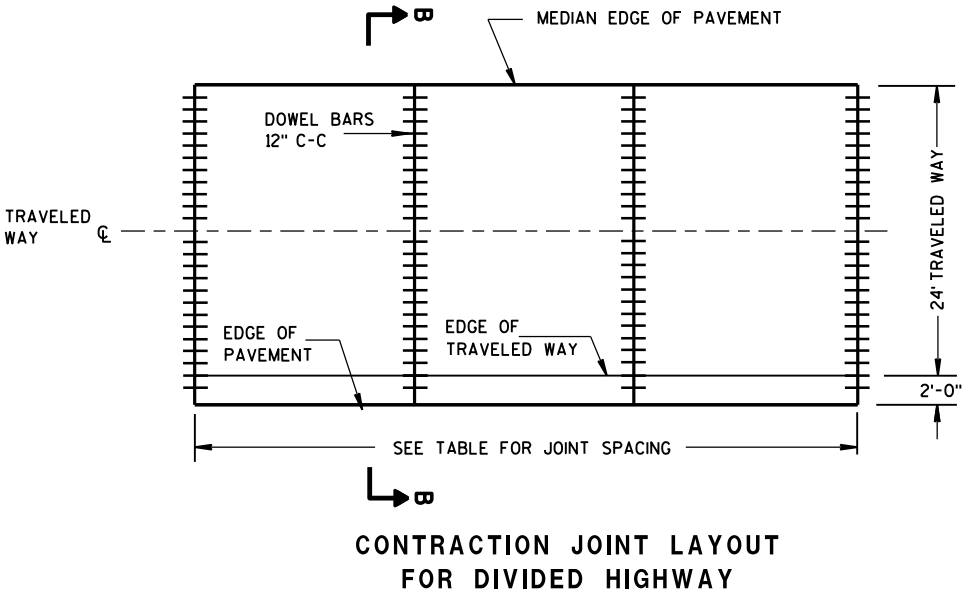
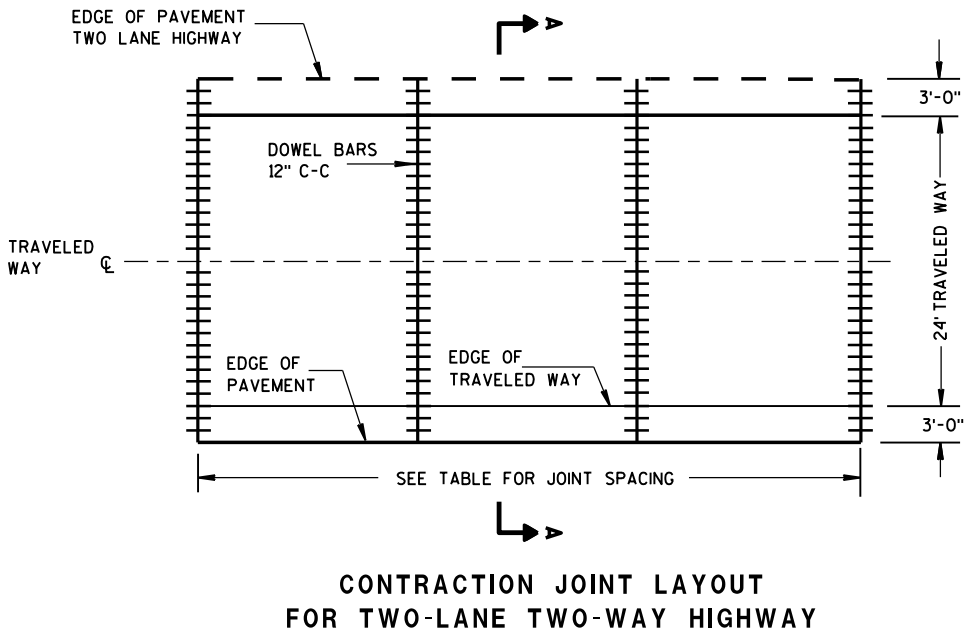
CONSTRUCTION JOINTS

LOCATE CONSTRUCTION JOINTS A MINIMUM OF 6 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO CONTRACTION JOINTS.

- ① REFER TO TYPICAL CROSS SECTIONS FOR ADDITIONAL DETAILS.
- ② MEASURE THE ENTIRE PAVED WIDTH INCLUDING THE PORTION(S) LABELED PAVED SHOULDER AS CONCRETE PAVEMENT.

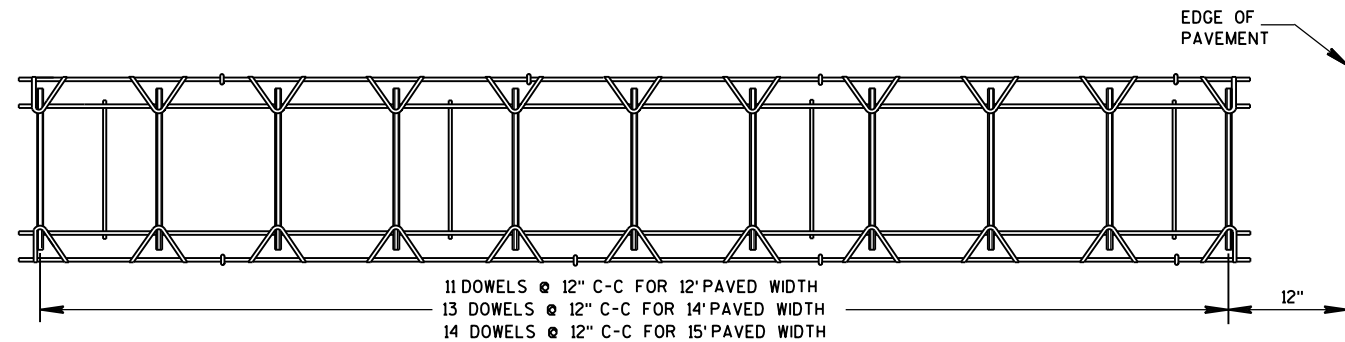
PAVEMENT DEPTH, DOWEL BAR SIZE AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

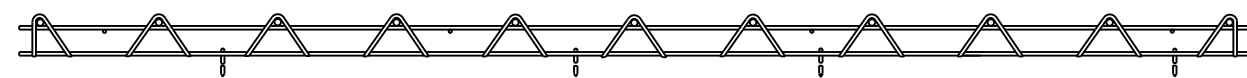


RURAL DOWELED
CONCRETE PAVEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



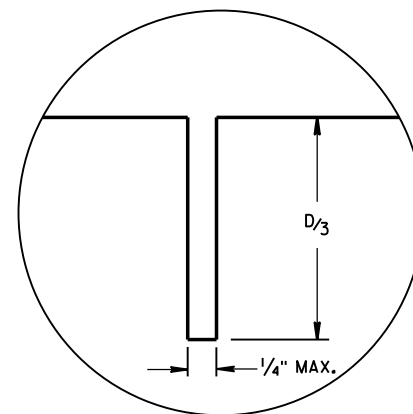
PLAN VIEW



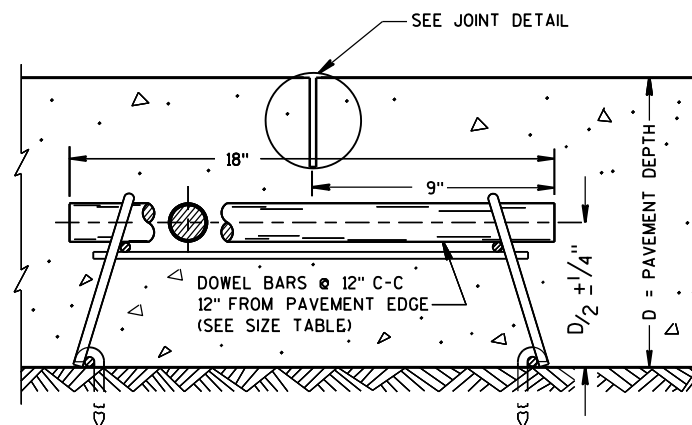
SIDE VIEW

(NORMAL TO CENTERLINE)

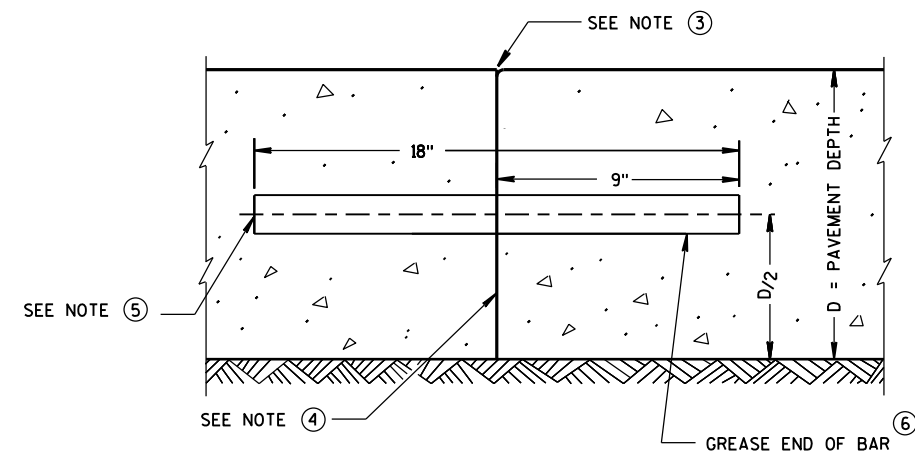
CONTRACTION JOINT DOWEL ASSEMBLY ①



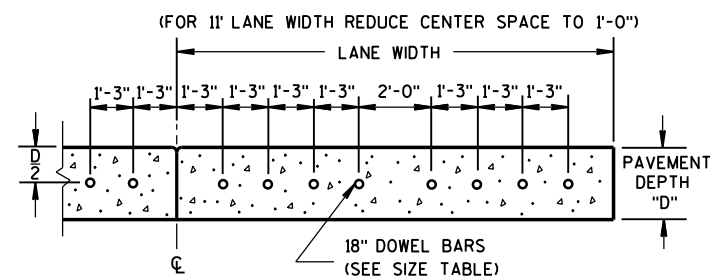
JOINT DETAIL



DOWELED CONTRACTION JOINT



TRANSVERSE CONSTRUCTION JOINT



DRILLED DOWEL BAR CONSTRUCTION JOINT ⑦

GENERAL NOTES

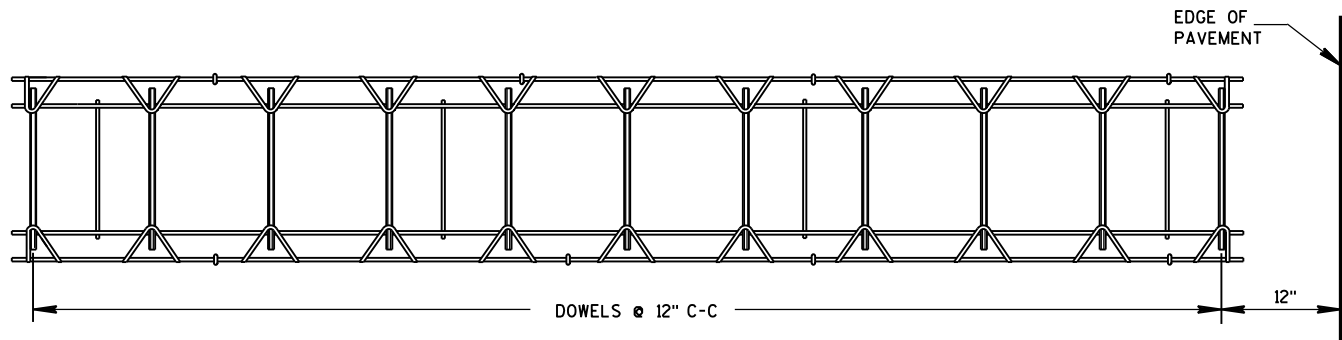
- ① OBTAIN THE ENGINEER'S APPROVAL FOR THE USE OF ALTERNATIVE DESIGNS OF THE DOWEL ASSEMBLY. USE MECHANICAL DOWEL BAR INSERTERS OR DOWEL ASSEMBLIES WHEN CONSTRUCTING CONTRACTION JOINTS.
- ② SECURE BASKETS WITH ANCHORS TO HOLD DOWEL BARS IN THE CORRECT POSITION AND ALIGNMENT. TYPE, LOCATION, NUMBER AND LENGTH OF ANCHORS ARE DEPENDENT UPON FIELD CONDITIONS.
- ③ FORM OR SAW CONSTRUCTION JOINTS. PROVIDE A $1/4$ -INCH RADIUS AT FORMED JOINTS.
- ④ PROVIDE A SMOOTH VERTICAL FACE FOR THE ENTIRE DEPTH OF THE PAVEMENT WHEN FORMING CONSTRUCTION JOINTS.
- ⑤ INSTALL DOWEL BARS AT CONSTRUCTION JOINTS BY FORMING OR DRILLING. INSTALL FORMED DOWEL BARS 12 INCHES C-C AND 12 INCHES FROM PAVEMENT EDGE. REMOVE EXCESS CONCRETE FROM THE FREE END OF THE DOWEL BAR IF DOWEL BARS ARE FORMED THROUGH A HEADER BOARD. INSTALL DRILLED DOWEL BARS ACCORDING TO *DRILLED DOWEL BAR CONSTRUCTION JOINT* DETAIL.
- ⑥ APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.
- ⑦ ANCHOR DOWEL BARS INTO DRILLED HOLES WITH AN EPOXY. MAXIMUM DRILLED HOLE SIZE IS $1/8$ -INCH GREATER THAN DOWEL BAR DIAMETER, 9 INCHES IN LENGTH.

RURAL DOWELED
CONCRETE PAVEMENTSTATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

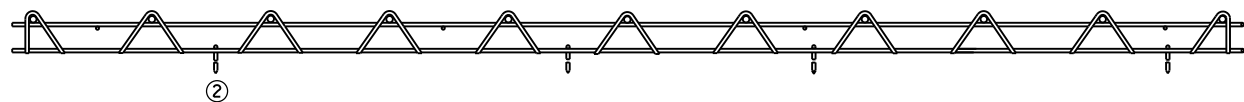
APPROVED

5/3/2013
DATE/S/ Deb Bischoff
PAVEMENT POLICY & DESIGN ENGINEER

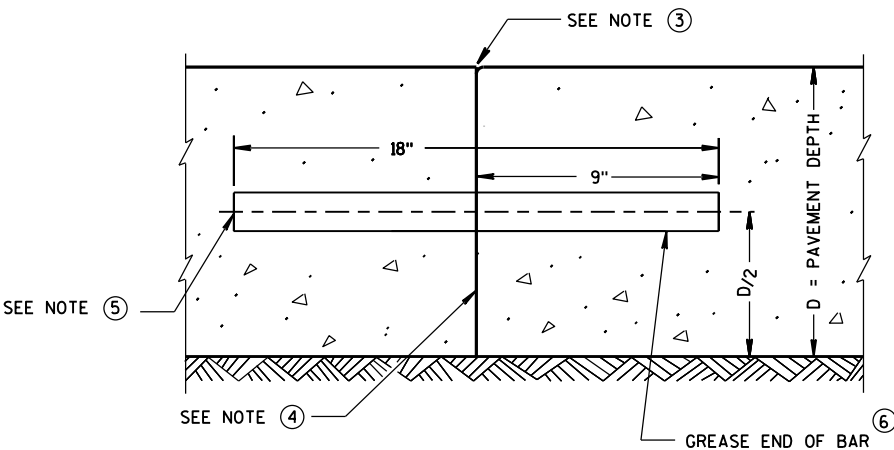
FHWA



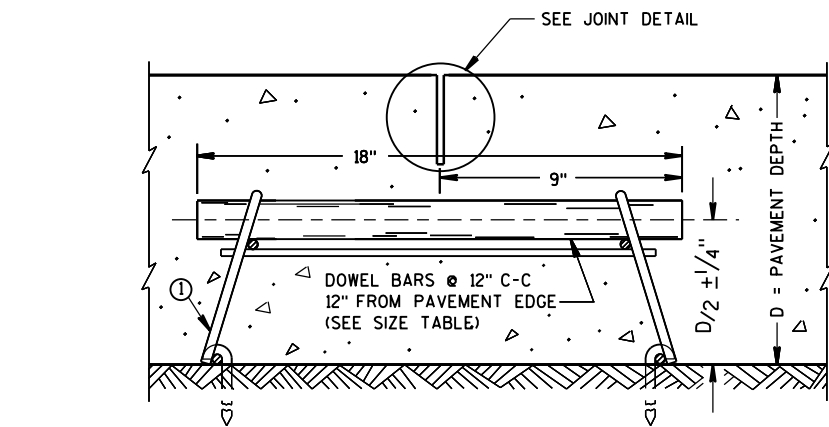
PLAN VIEW



SIDE VIEW
CONTRACTION JOINT DOWEL ASSEMBLY



TRANSVERSE CONSTRUCTION JOINT



DOWELED CONTRACTION JOINT

PAVEMENT DEPTH, DOWEL BAR SIZE
AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

GENERAL NOTES

CONTRACTION JOINTS

CONSTRUCT TRANSVERSE CONTRACTION JOINTS NORMAL TO THE CENTERLINE. SHOW THE LOCATION OF CONTRACTION JOINTS THROUGH INTERSECTIONS ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

DO NOT SEAL OR FILL CONTRACTION JOINTS.

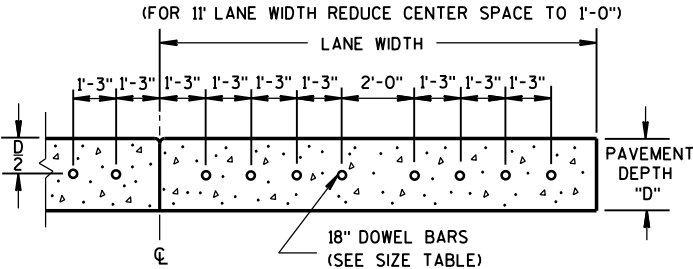
INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

FOR PAVEMENT SLABS OF VARYING WIDTHS, LOCATE THE OUTER MOST DOWEL BAR SO THAT THE CENTER OF THE BAR IS A MINIMUM OF 6 INCHES AND A MAXIMUM OF 18 INCHES FROM THE LONGITUDINAL JOINT AND THE FREE EDGE OF PAVEMENT.

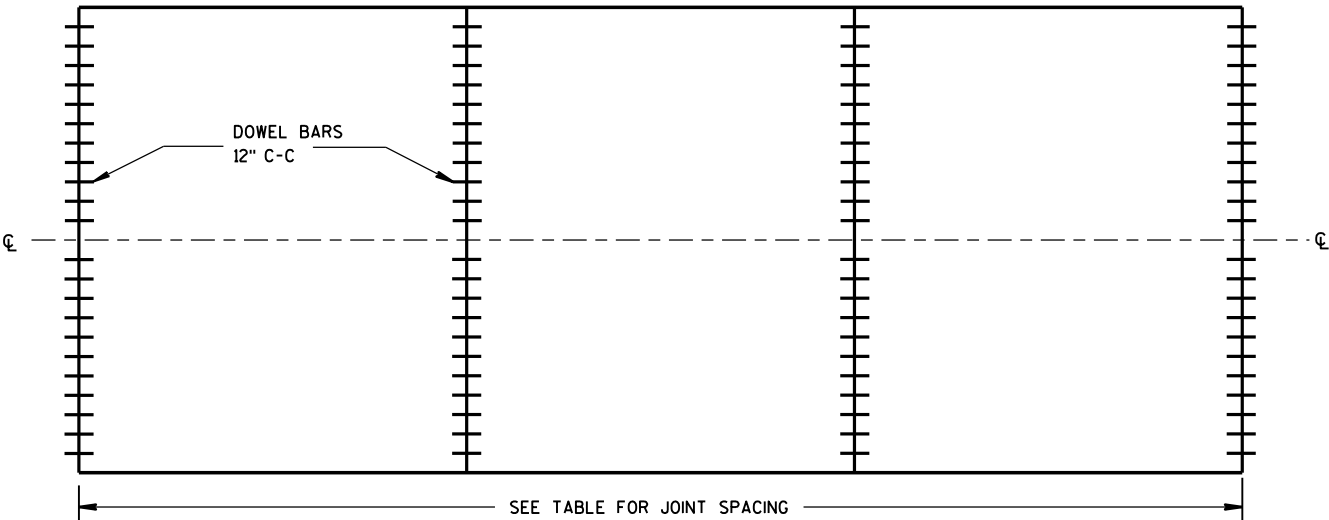
CONSTRUCTION JOINTS

LOCATE CONSTRUCTION JOINTS A MINIMUM OF 6 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO CONTRACTION JOINTS.

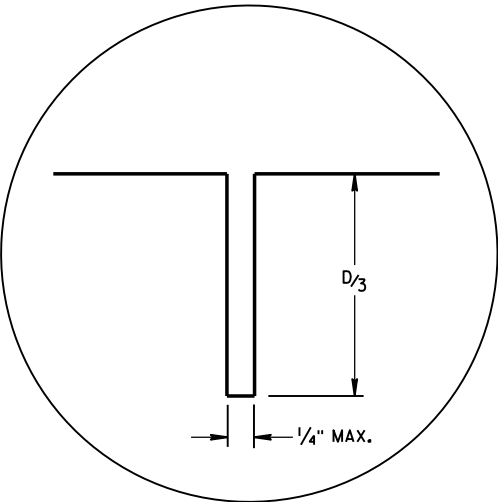
- OBTAIN THE ENGINEER'S APPROVAL FOR THE USE OF ALTERNATIVE DESIGNS OF THE DOWEL ASSEMBLY. USE MECHANICAL DOWEL BAR INSERTERS OR DOWEL ASSEMBLIES WHEN CONSTRUCTING CONTRACTION JOINTS.
- SECURE BASKETS WITH ANCHORS TO HOLD DOWEL BARS IN THE CORRECT POSITION AND ALIGNMENT. TYPE, LOCATION, NUMBER AND LENGTH OF ANCHORS ARE DEPENDENT UPON FIELD CONDITIONS.
- FORM OR SAW CONSTRUCTION JOINTS. PROVIDE A 1/4-INCH RADIUS AT FORMED JOINTS.
- PROVIDE A SMOOTH VERTICAL FACE FOR THE ENTIRE DEPTH OF THE PAVEMENT WHEN FORMING CONSTRUCTION JOINTS.
- INSTALL DOWEL BARS AT CONSTRUCTION JOINTS BY FORMING OR DRILLING. INSTALL FORMED DOWEL BARS 12 INCHES C-C AND 12 INCHES FROM PAVEMENT EDGE. REMOVE EXCESS CONCRETE FROM THE FREE END OF THE DOWEL BAR IF DOWEL BARS ARE FORMED THROUGH A HEADER BOARD. INSTALL DRILLED DOWEL BARS ACCORDING TO *DRILLED DOWEL BAR CONSTRUCTION JOINT* DETAIL.
- APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.
- ANCHOR DOWEL BARS INTO DRILLED HOLES WITH AN EPOXY. MAXIMUM DRILLED HOLE SIZE IS 1/8-INCH GREATER THAN DOWEL BAR DIAMETER, 9 INCHES IN LENGTH.



DRILLED DOWEL BAR CONSTRUCTION JOINT



CONTRACTION JOINT LOCATIONS

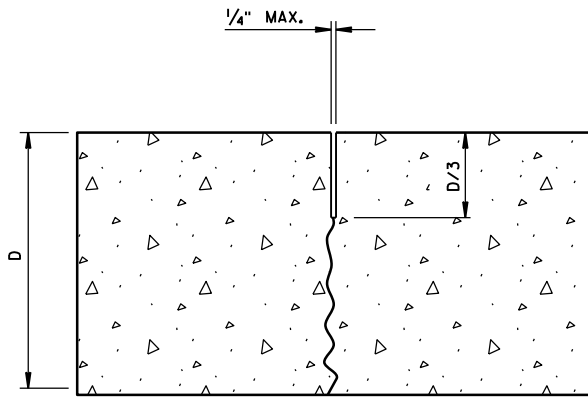


JOINT DETAIL

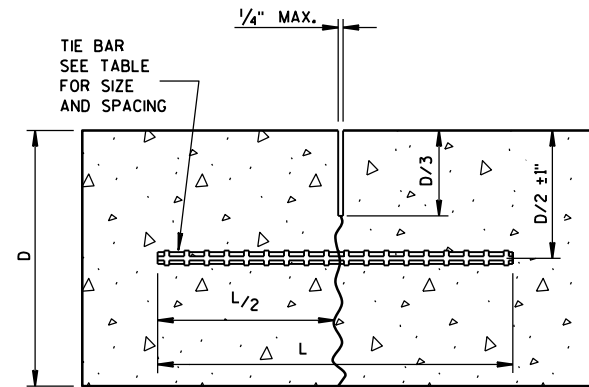
URBAN DOWELED
CONCRETE PAVEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5/3/2013 /S/ Deb Bischoff
DATE PAVEMENT POLICY & DESIGN ENGINEER
FHWA



UNDOWELED-TRANSVERSE



TIED LONGITUDINAL

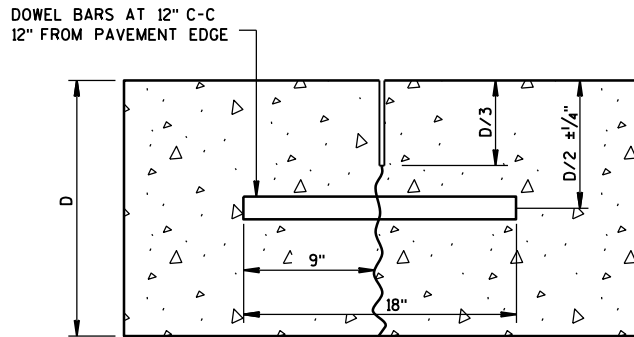
TIE BAR TABLE			
PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
	NO. 5	36"	36"
	NO. 4 *	30"	24" **
≥ 10 1/2"			

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

GENERAL NOTES

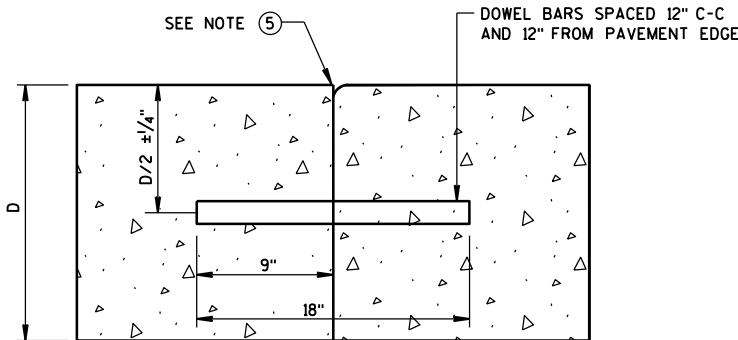
- 1 USE DOWELED EXPANSION JOINTS ON SIDE ROADS AT INTERSECTIONS (TO ISOLATE THE SIDE ROAD FROM THE THROUGH STREET) IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH.
- 2 SPACE CONTRACTION JOINTS IN ACCORDANCE WITH 13C4, 13C11 OR 13C13.
- 3 LOCATE CONSTRUCTION JOINTS A MINIMUM OF 6 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO CONTRACTION JOINTS.
- 4 CONSTRUCTION JOINTS CAN BE FORMED OR SAWED.
- 5 IF JOINT IS FORMED, PROVIDE A 1/4-INCH RADIUS.
- 6 ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.



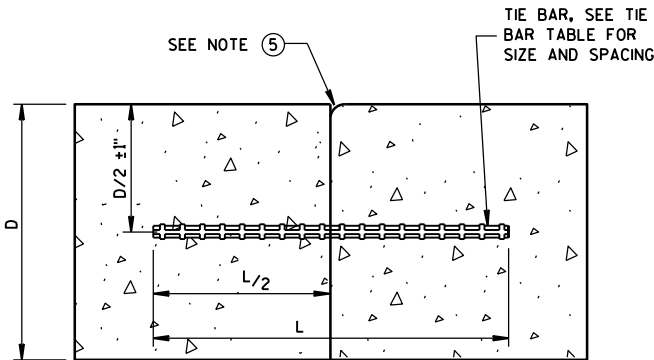
DOWELED-TRANSVERSE

CONTRACTION JOINTS

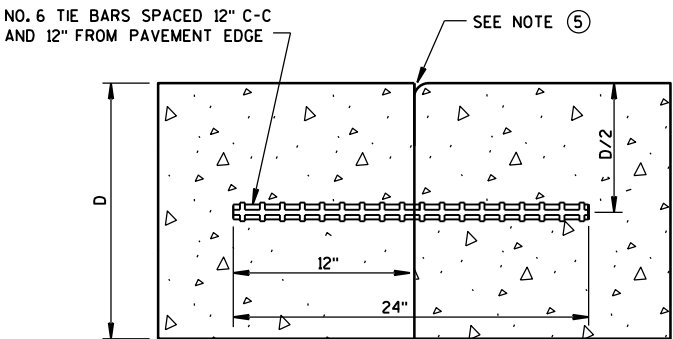
SEE NOTE 2



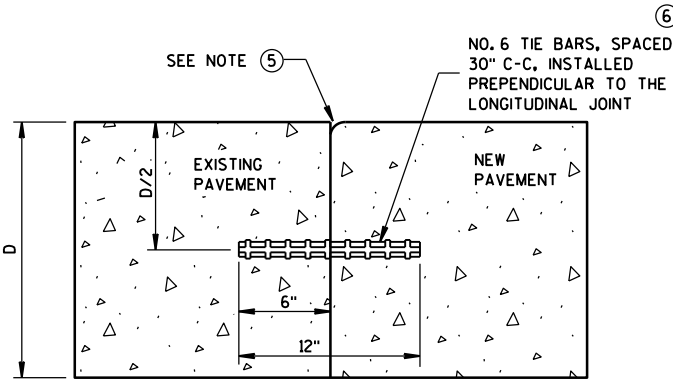
DOWELED TRANSVERSE 3



TIED LONGITUDINAL



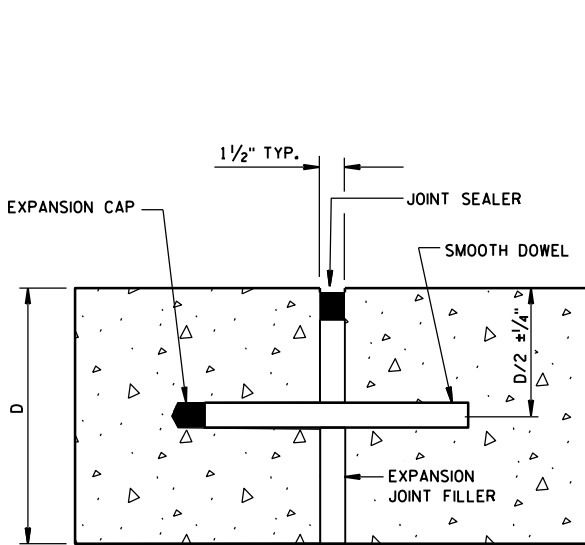
TIED TRANSVERSE 3
(FOR USE ON NON-DOWELED PAVEMENTS ONLY)



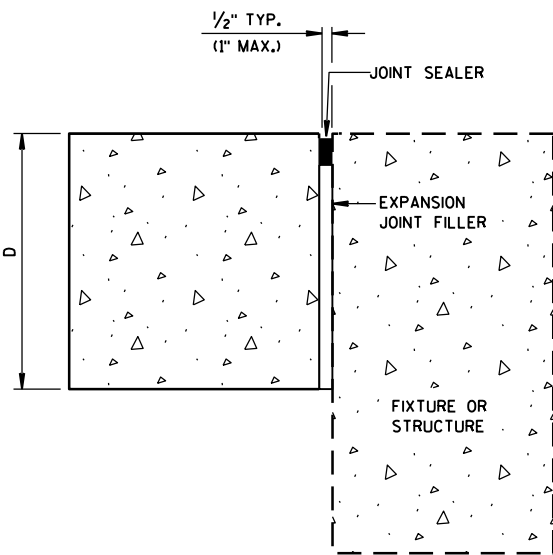
TIED LONGITUDINAL TO EXISTING

CONSTRUCTION JOINTS

SEE NOTE 4



DOWELED-TRANSVERSE
SEE NOTE 1

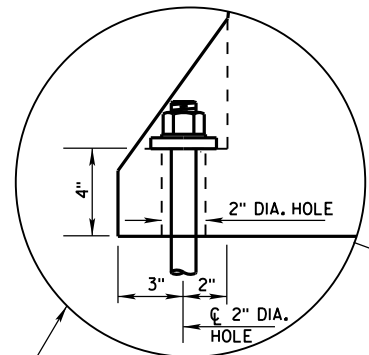


UNTIED-LONGITUDINAL

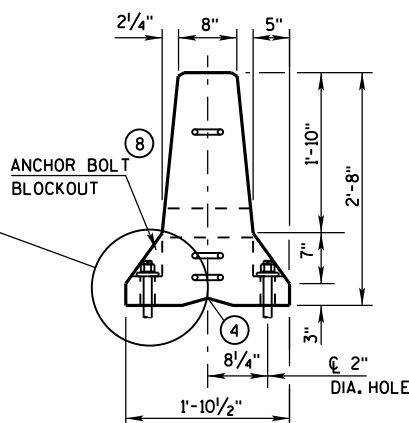
EXPANSION JOINTS

CONCRETE PAVEMENT
JOINT TYPES

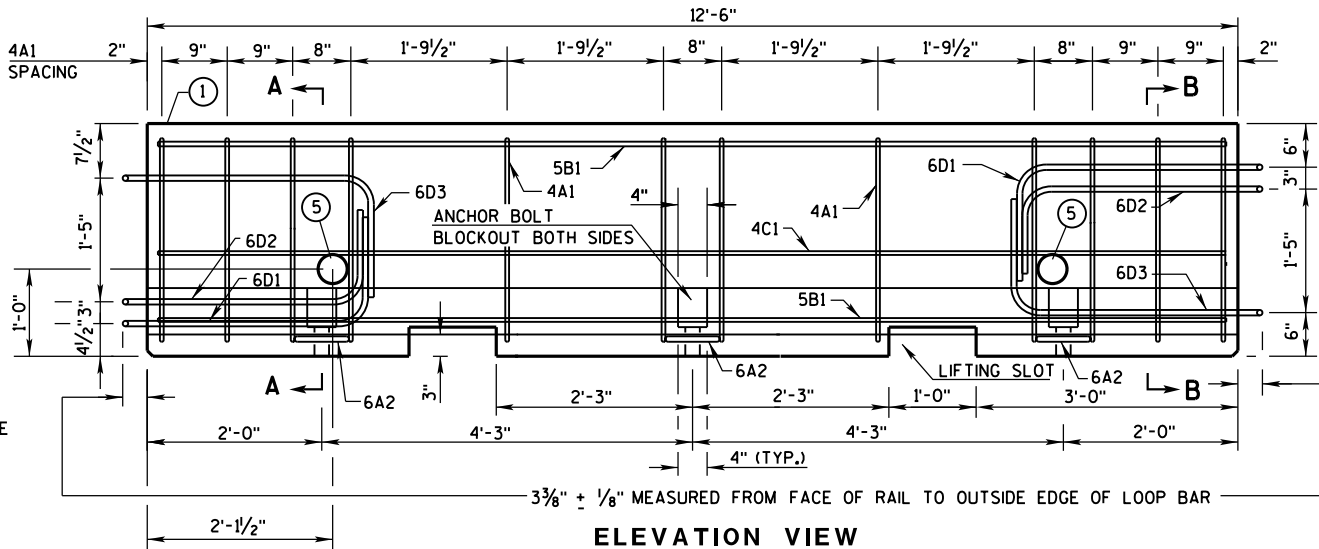
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



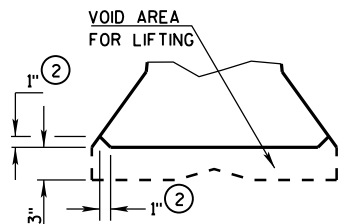
ANCHOR ON TRAFFIC SIDE
ONLY WHEN REQUIRED
(SEE SHEET D FOR ADDITIONAL
ANCHOR DETAIL)



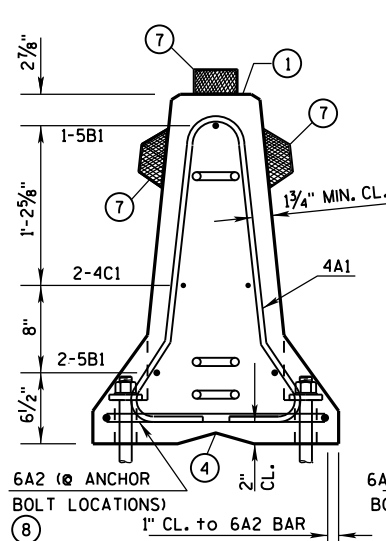
END VIEW



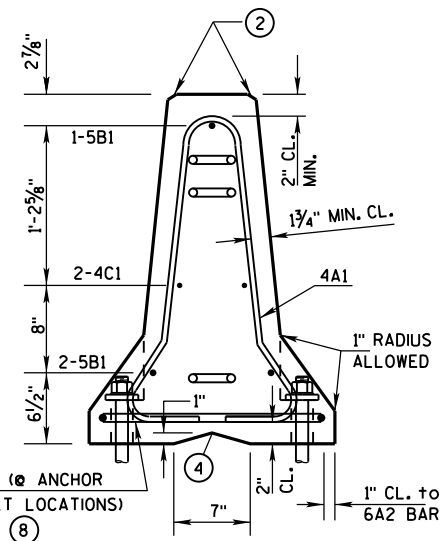
ELEVATION VIEW



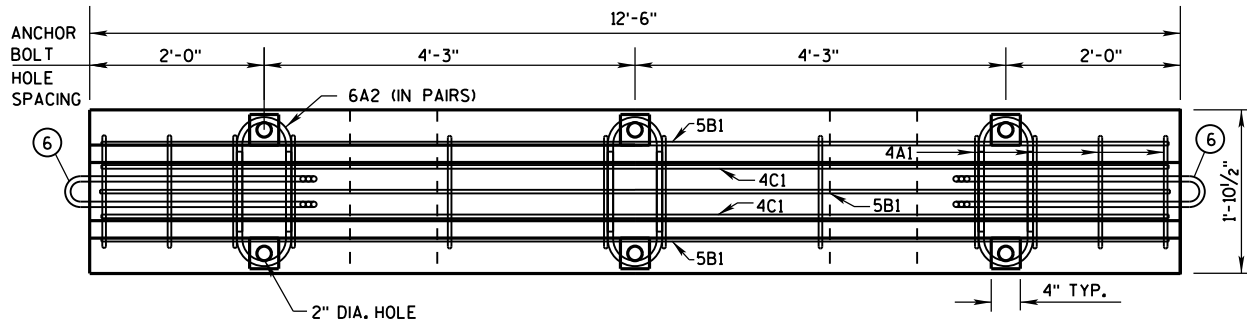
DETAIL "B"
LIFTING SLOT DETAIL



SECTION A-A
(STIRRUP PLACEMENT)

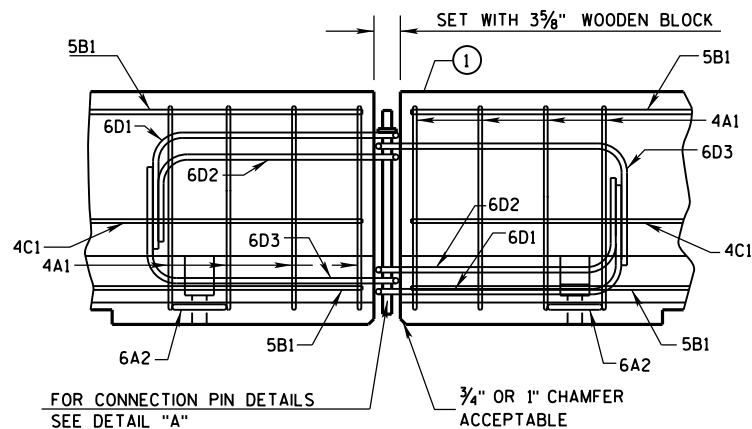


SECTION B-B
(STIRRUP PLACEMENT)

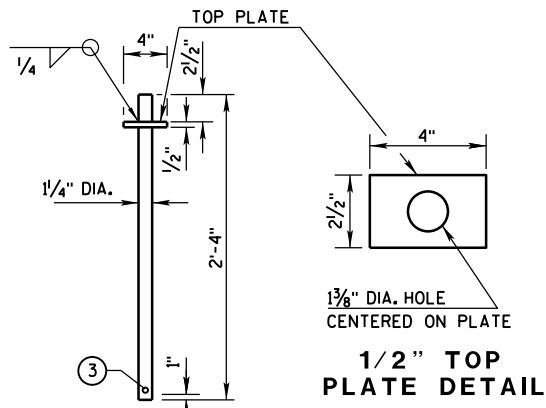


PLAN VIEW

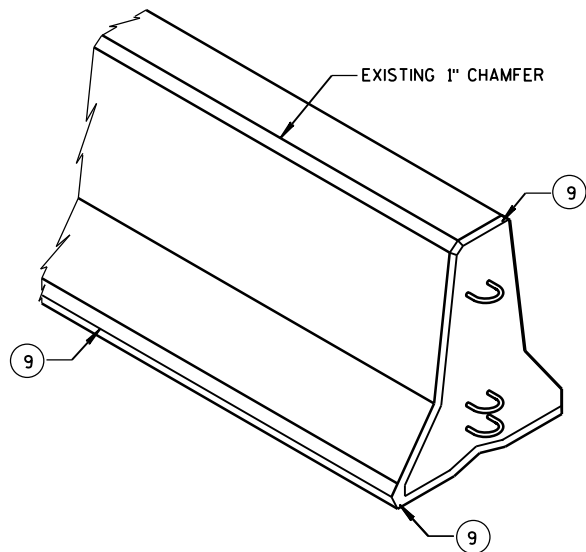
DETAILS OF BARRIER SECTION



DETAILS OF BARRIER CONNECTION



DETAIL "A"
CONNECTION PIN
(A36 STEEL (10.9 LB EACH))



GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-14(g) THRU 14B7-14(h).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE 3/4" SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A 3-1/2" PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN 1/8" OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

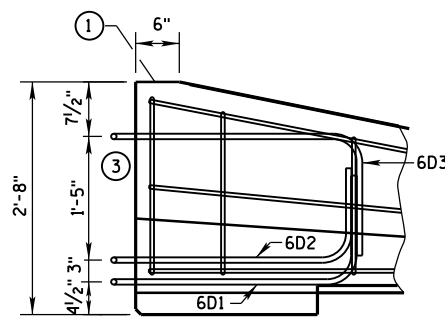
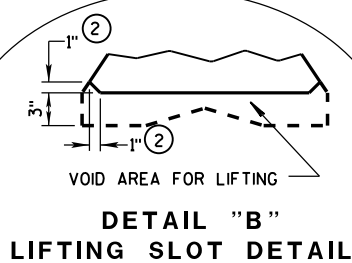
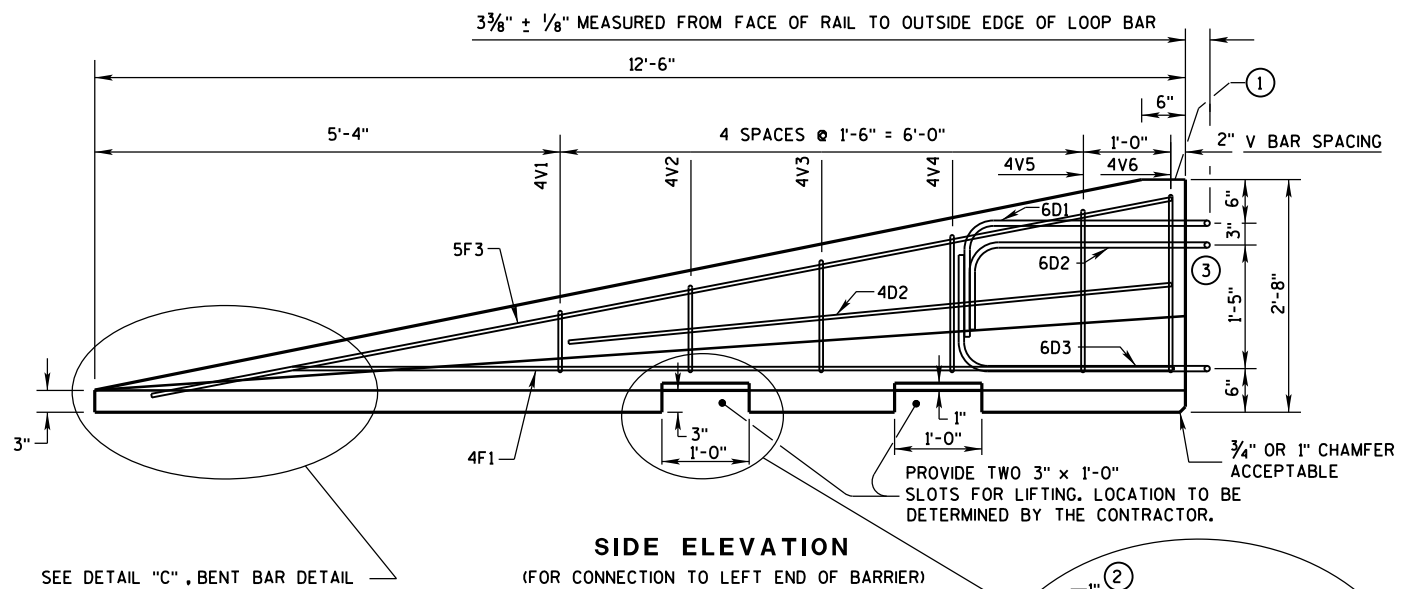
PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

INSTALL MECHANICAL OR ADHESIVE ANCHORS PER MANUFACTURER'S RECOMMENDATIONS. PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

- MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - TYPE: WICBTP
 - MANUFACTURER
 - DATE MANUFACTURED (MONTH AND YEAR)
- 1" CHAMFER TO PREVENT SPALLING.
- A 3/8" HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- "V" NOTCH IS OPTIONAL.
- THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURER'S INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- SEE SHEET D FOR ANCHORING CRITERIA.
- 1" CHAMFER OPTIONAL.

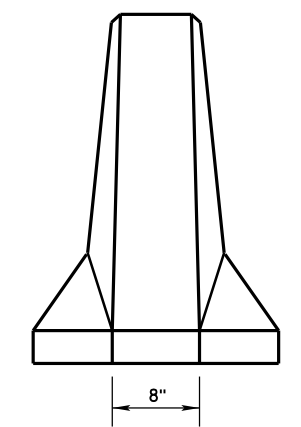
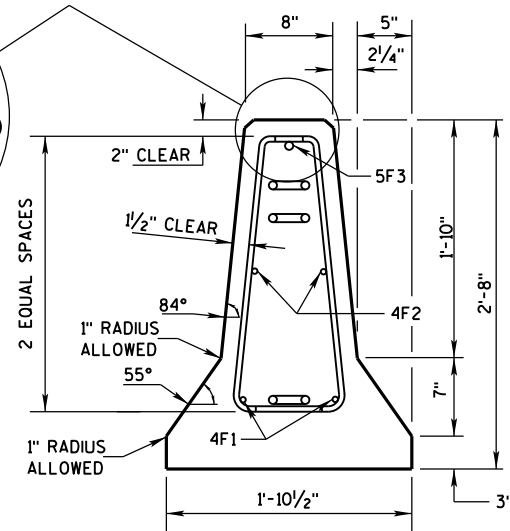
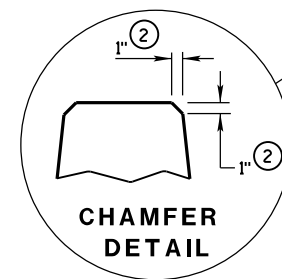
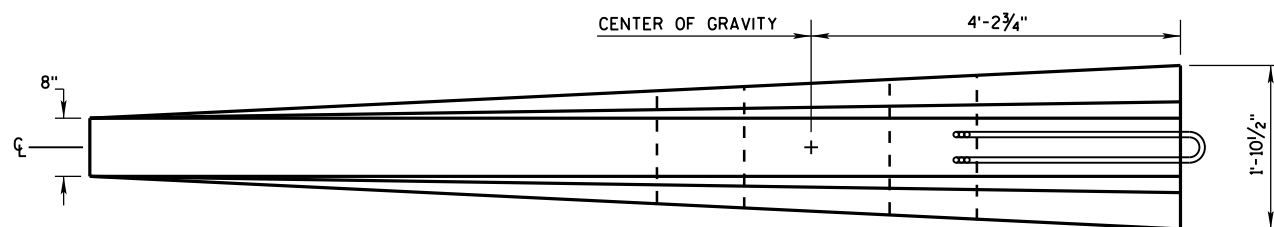
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

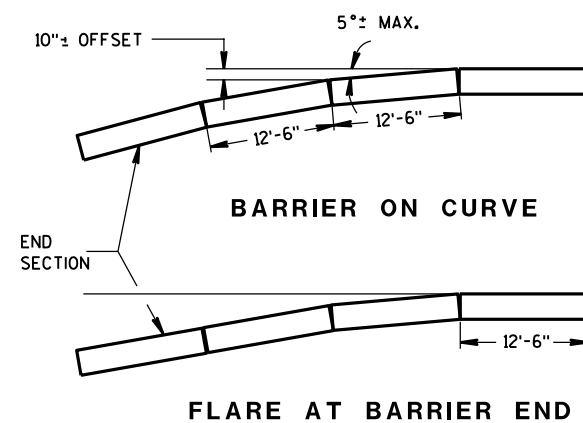


GENERAL NOTES

- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - a. TYPE WICBTP
 - b. MANUFACTURER
 - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.



DETAILS OF BARRIER TAPER SECTION



POSTED SPEED, (MPH)	FLARE RATE
40 OR LESS	6:1
45 OR GREATER	8:1

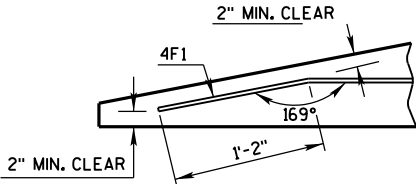
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

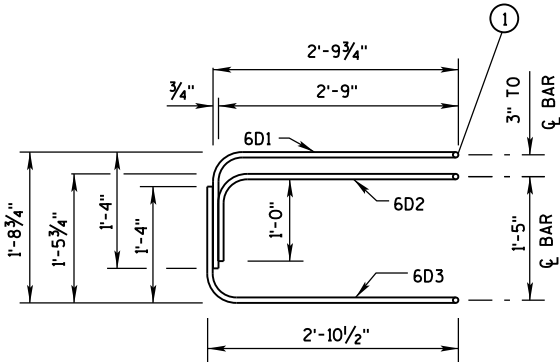
BARRIER TAPER SECTION
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

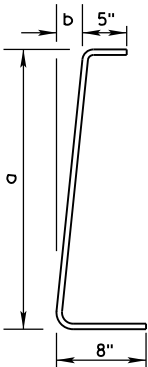
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"
BENT BAR DETAIL



ELEVATION
LOOP BAR ASSEMBLY



4V BARS
2 AT EACH SIZE REQUIRED
FOR STIRRUP ASSEMBLY

BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

TAPER BARRIER SECTION

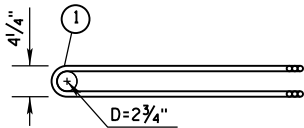
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION
BILL OF MATERIALS

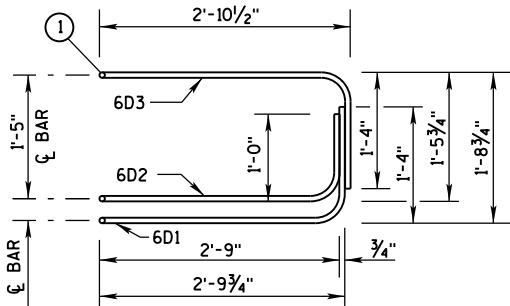
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

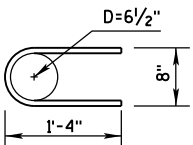


PLAN VIEW
LOOP BAR ASSEMBLY

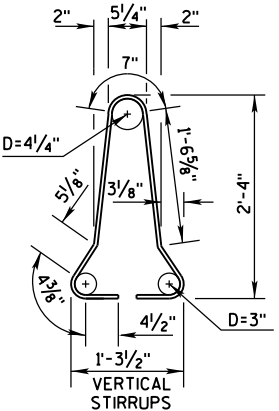
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

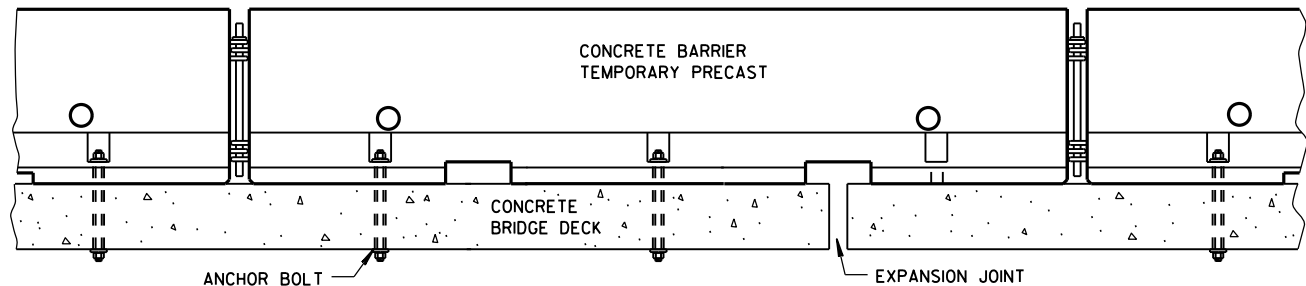
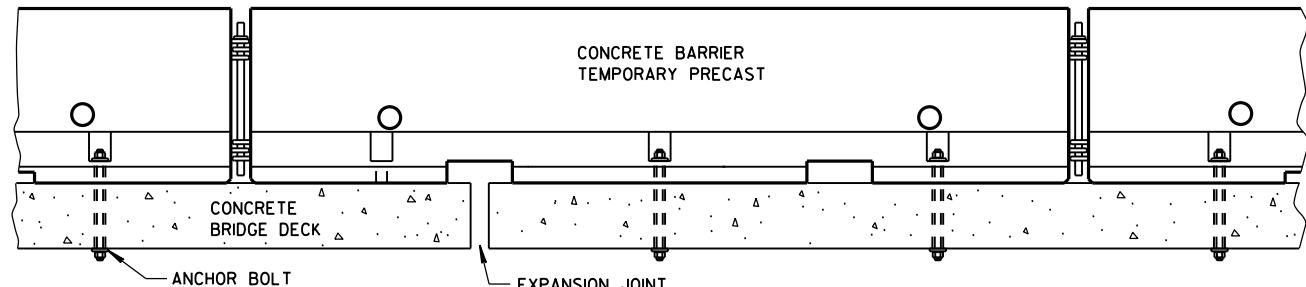


4A1

BARRIER SECTION

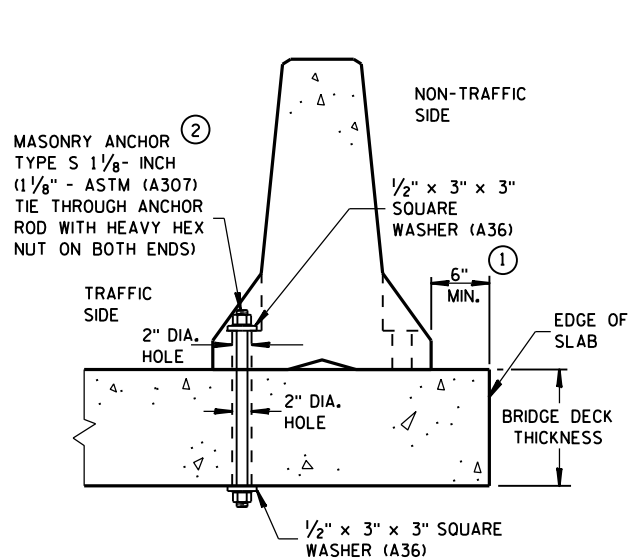
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



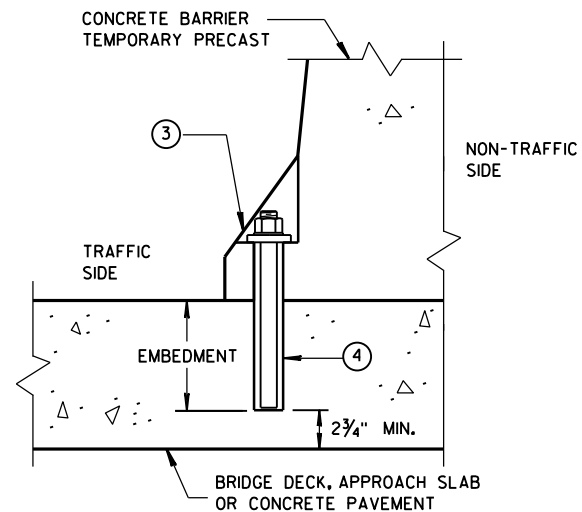
TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



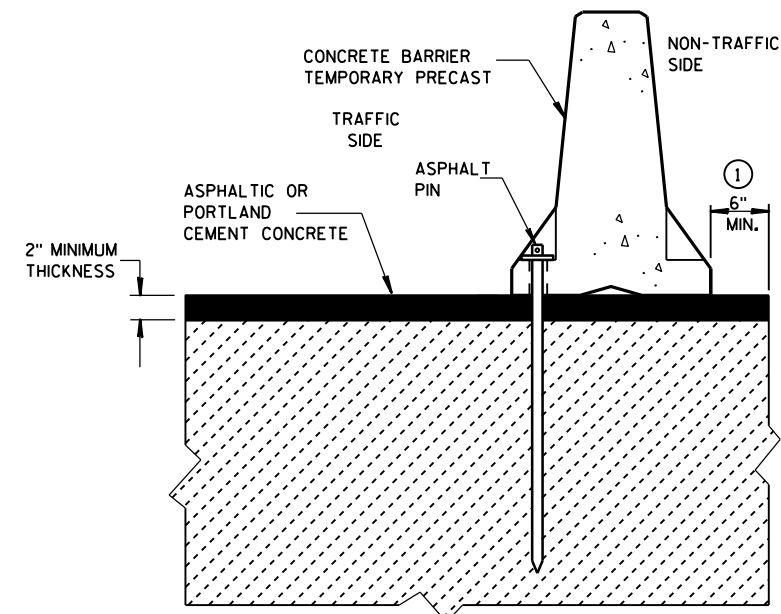
THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



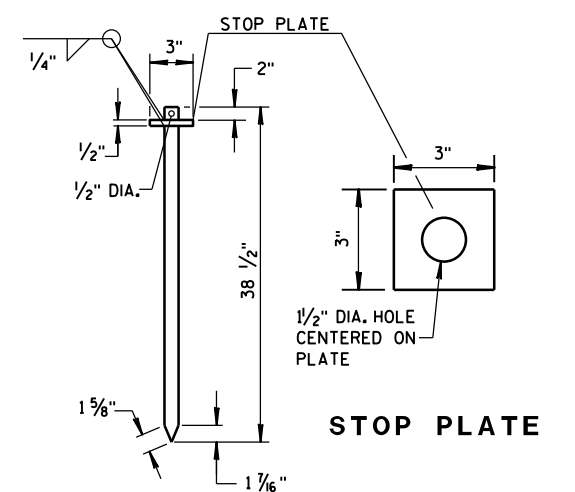
REMOVABLE ADHESIVE BONDED ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)

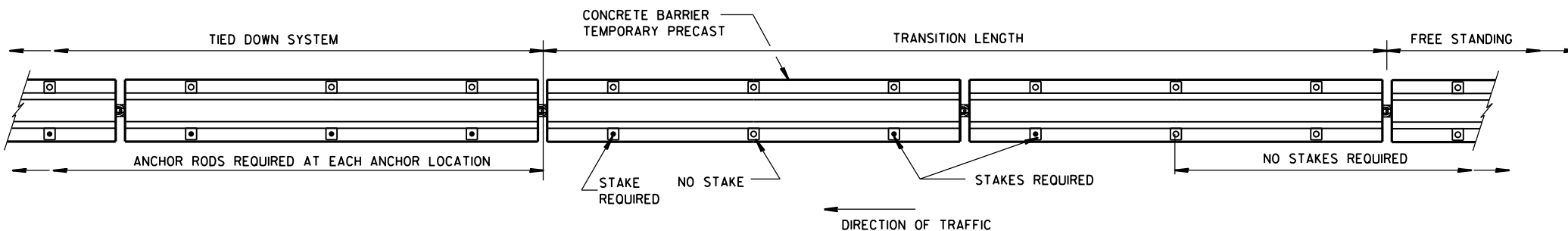


STAKE DOWN INSTALLATION FOR ASPHALTIC OR PORTLAND CEMENT CONCRETE SURFACE

(STAKING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST)



ASPHALT PIN (ASTM A36 STEEL)



PLAN VIEW

FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

GENERAL NOTES

- ① CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" SHALL BE ANCHORED IF:
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V,
FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT,
IS LESS THAN 4 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF
AND THE POSTED SPEED IS 45 MPH OR GREATER, OR

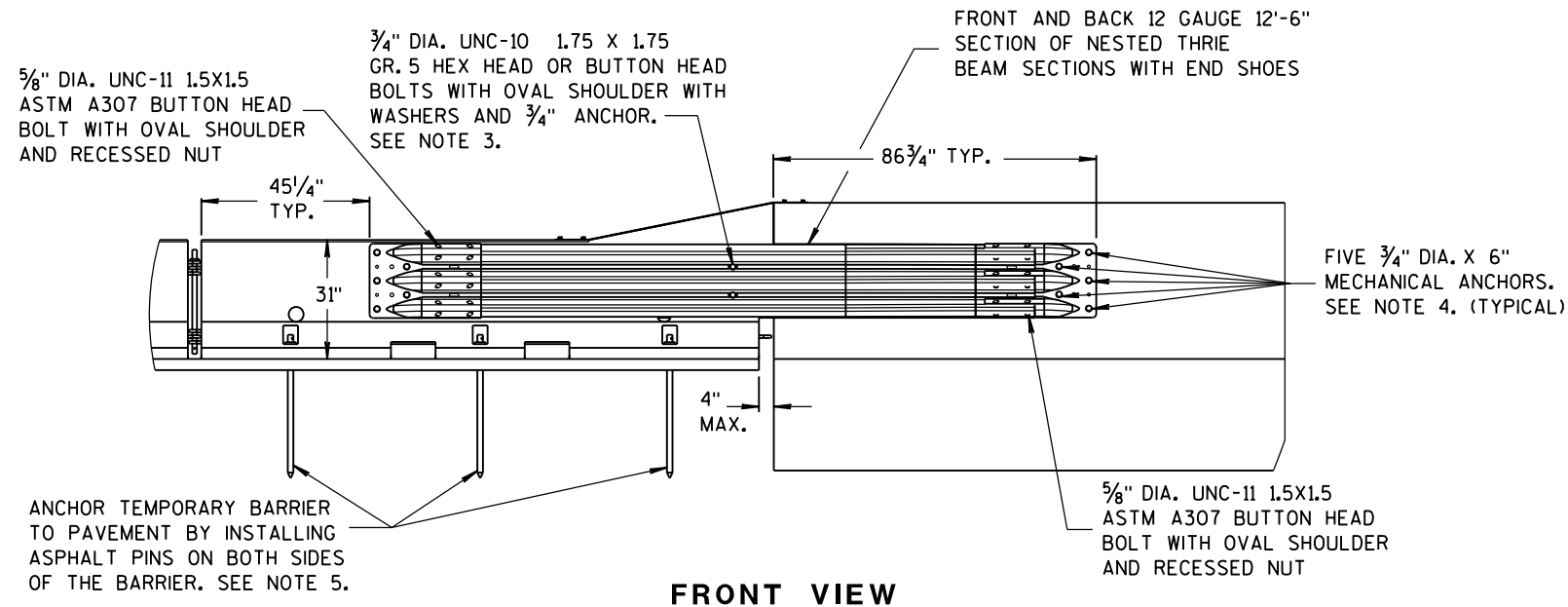
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V,
FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT,
IS LESS THAN 2 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF
AND THE POSTED SPEED IS 40 MPH OR LESS.
- ② ANCHORING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST.

WITH THE APPROVAL OF THE ENGINEER, REMOVABLE ADHESIVE BONDED ANCHOR BOLT
INSTALLATION MAY BE USED IN LIEU OF THROUGH BOLTED ANCHOR INSTALLATION. THE ADHESIVE
BONDED ANCHOR BOLT MUST BE REMOVABLE. USE ASTM (A307) MASONRY ANCHORS TYPE
S 1 1/8"-INCH, EMBEDDED TO A DEPTH SUFFICIENT TO DEVELOP THE ULTIMATE CAPACITY OF THE
ANCHOR BOLT AND PROVIDE DOCUMENTATION TO CONFIRM THIS.

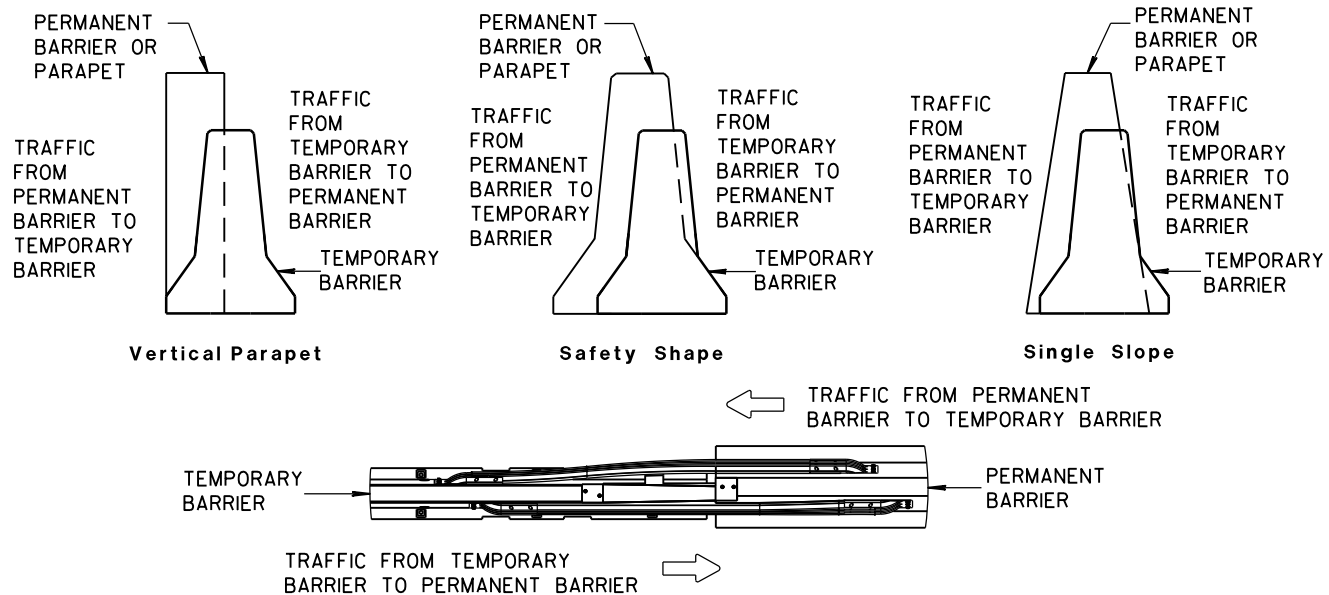
UPON REMOVAL OR RELOCATION OF THE BARRIER UNITS, REMOVE ALL ANCHOR BOLTS AND COMPLETELY
FILL IN THE REMAINING HOLES IN CONCRETE BRIDGE DECKS, CONCRETE APPROACH SLABS AND CON-
CRETE PAVEMENTS THAT ARE TO REMAIN, WITH A NON-SHRINK COMMERCIAL GROUT OR MATERIAL
IDENTIFIED ON THE CURRENT WISDOT APPROVED PRODUCTS LIST.
- ③ 1/8" DIAMETER A307 THREADED ROD, 1/2" x 3" x 3" SQUARE PLATE WASHER WITH ASTM A36 STEEL,
ASTM A563A HEAVY HEX NUT.
- ④ ADHESIVE ANCHORS WITH A MINIMUM BOND STRENGTH OF 1,800 PSI AND 5/4" EMBEDMENT. SEE 603.2
AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



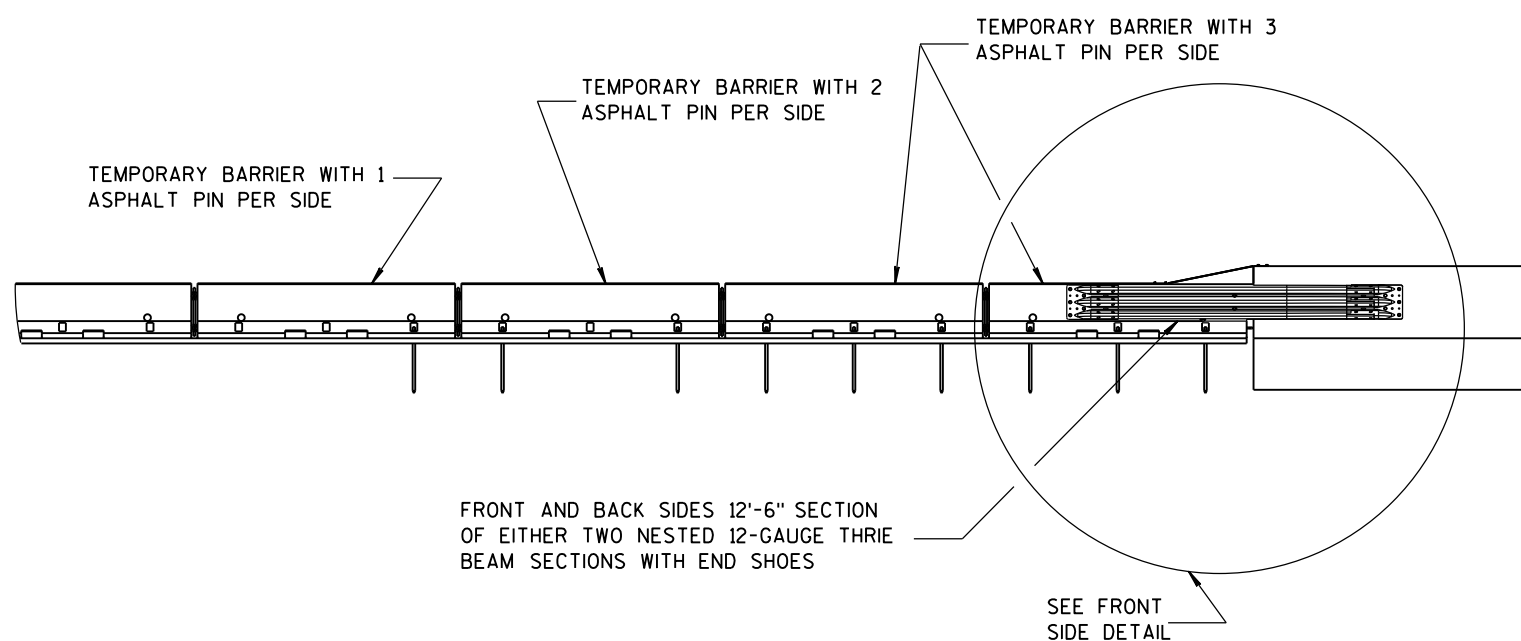
FRONT VIEW



TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM

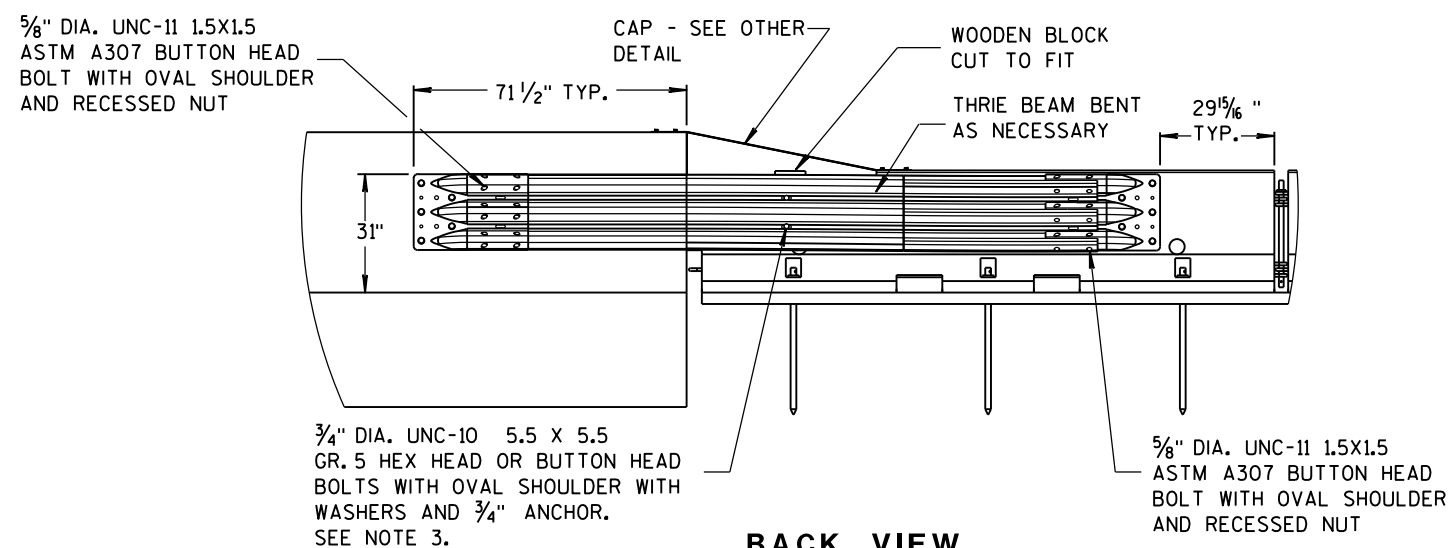
NOTES

1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.
4. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.

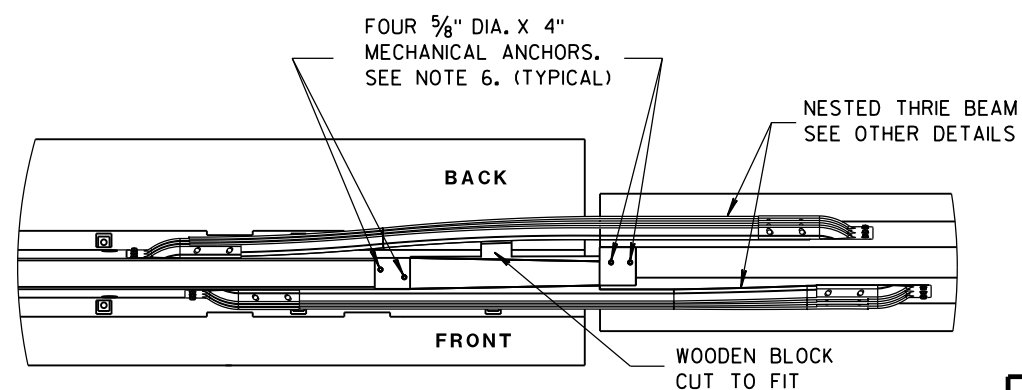


FRONT VIEW

BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



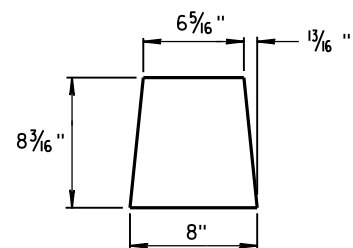
BACK VIEW



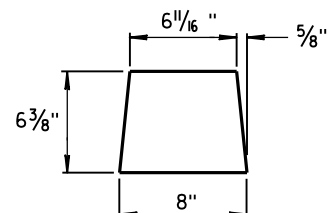
PLAN VIEW

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

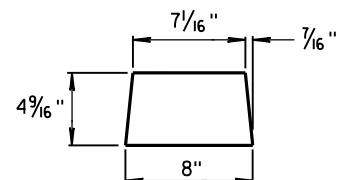
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



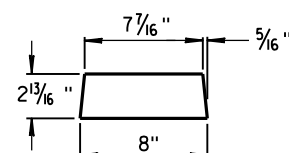
GUSSET 1



GUSSET 2

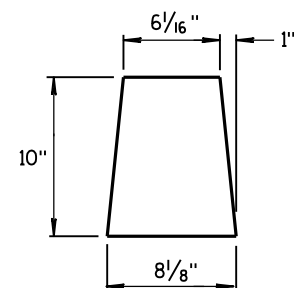


GUSSET 3

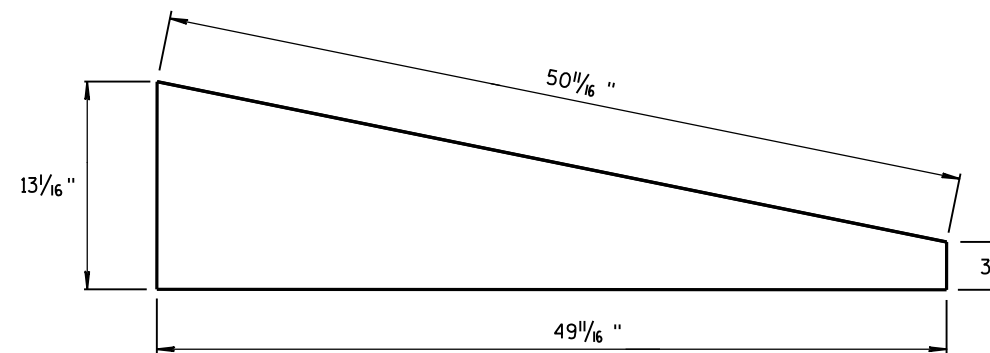


GUSSET 4

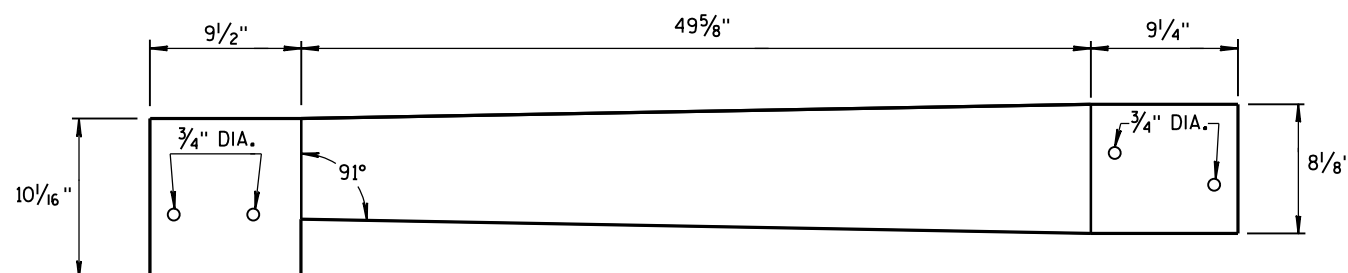
GUSSETS



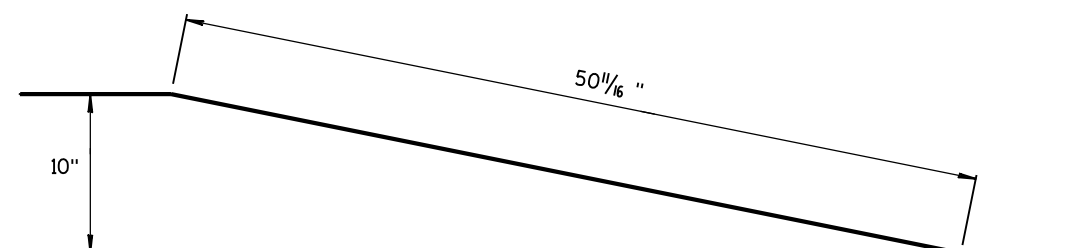
END PLATE



SIDE PLATE

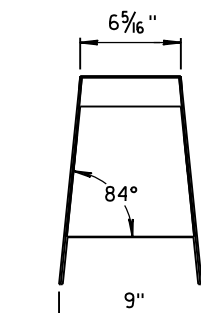
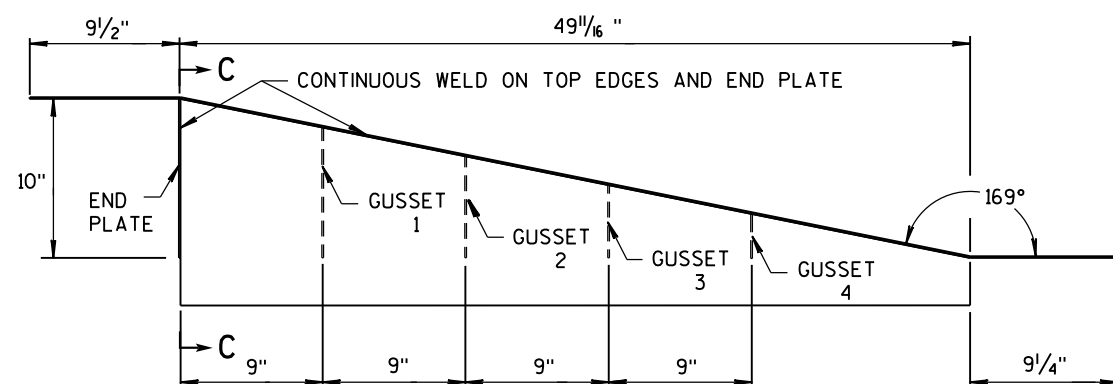
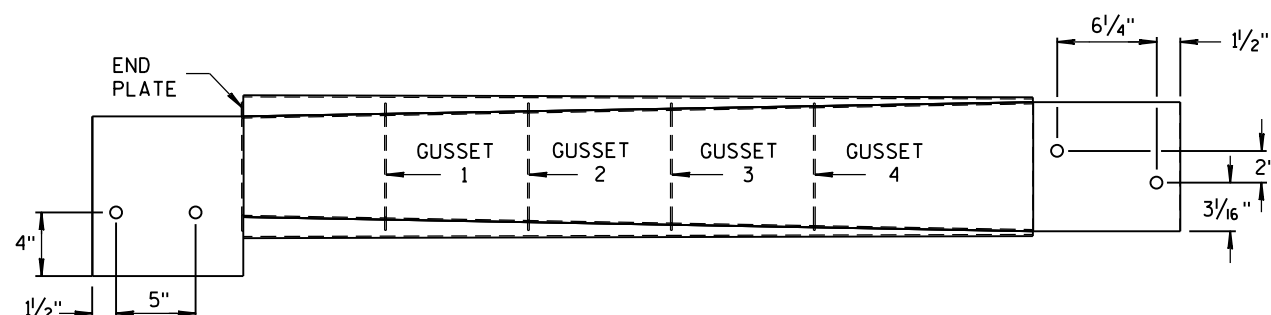


TOP PLATE



**SIDE, TOP AND END PLATES FOR CAP
FROM TEMPORARY CONCRETE BARRIER
TO 42" PERMANENT CONCRETE BARRIER**

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.



SECTION C-C

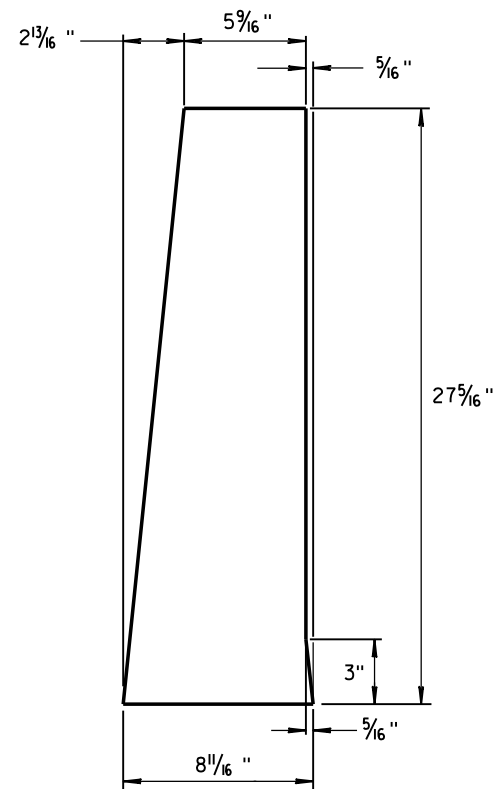
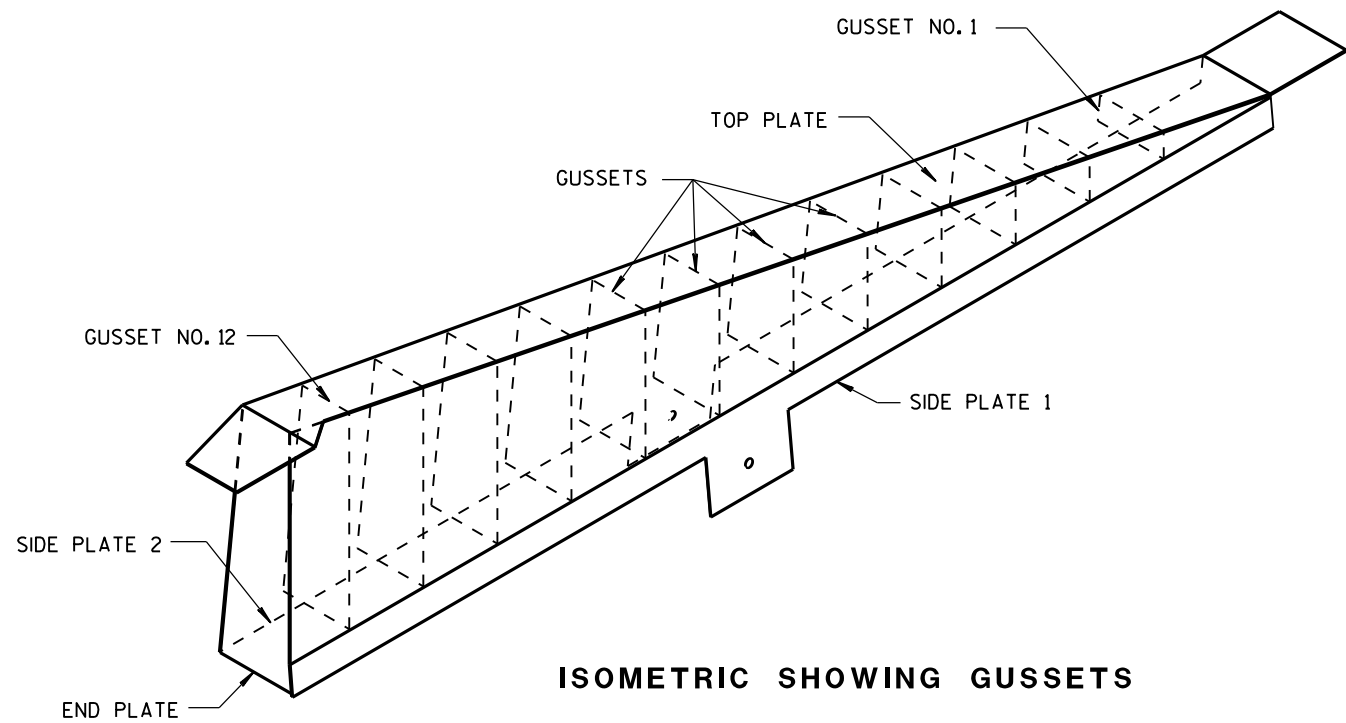
NOTES

1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

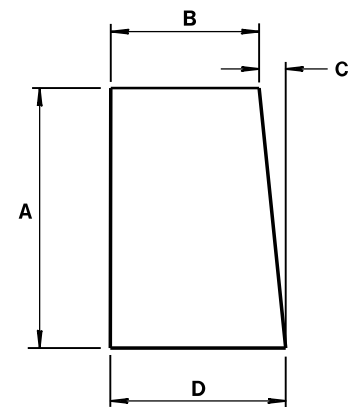
**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



END PLATE
1/8" STEEL PLATE

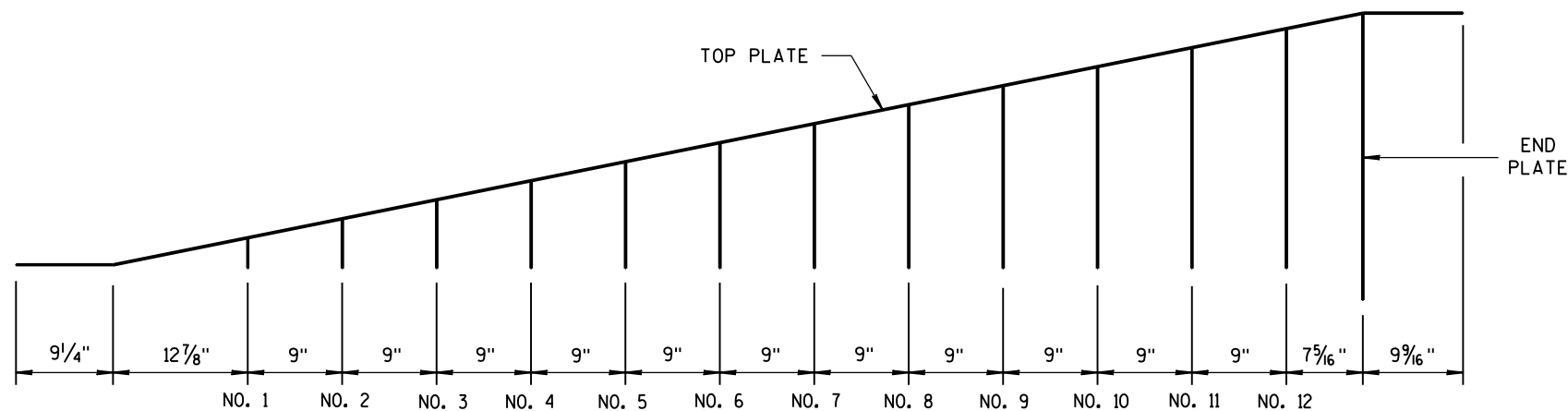


GUSSETS 1 - 12
ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 1/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8"	1 1/16 "	8 1/16 "
4	8 5/16"	7 3/16"	7/8"	8 1/16"
5	10 1/8"	7"	1 1/16 "	8 1/16"
6	11 5/16 "	6 13/16 "	1 1/4"	8 1/16"
7	13 3/4"	6 5/8"	1 7/16 "	8 1/16"
8	15 9/16 "	6 7/16 "	1 9/16 "	8 1/16"
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16"
10	19 3/16"	6 1/16"	1 15/16 "	8 1/16"
11	21"	5 7/8"	2 3/16"	8 1/16"
12	22 13/16 "	5 11/16 "	2 5/16"	8 1/16"

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

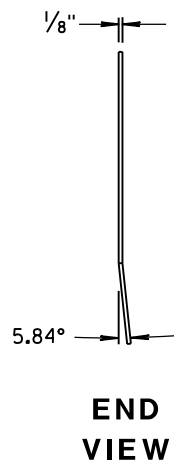
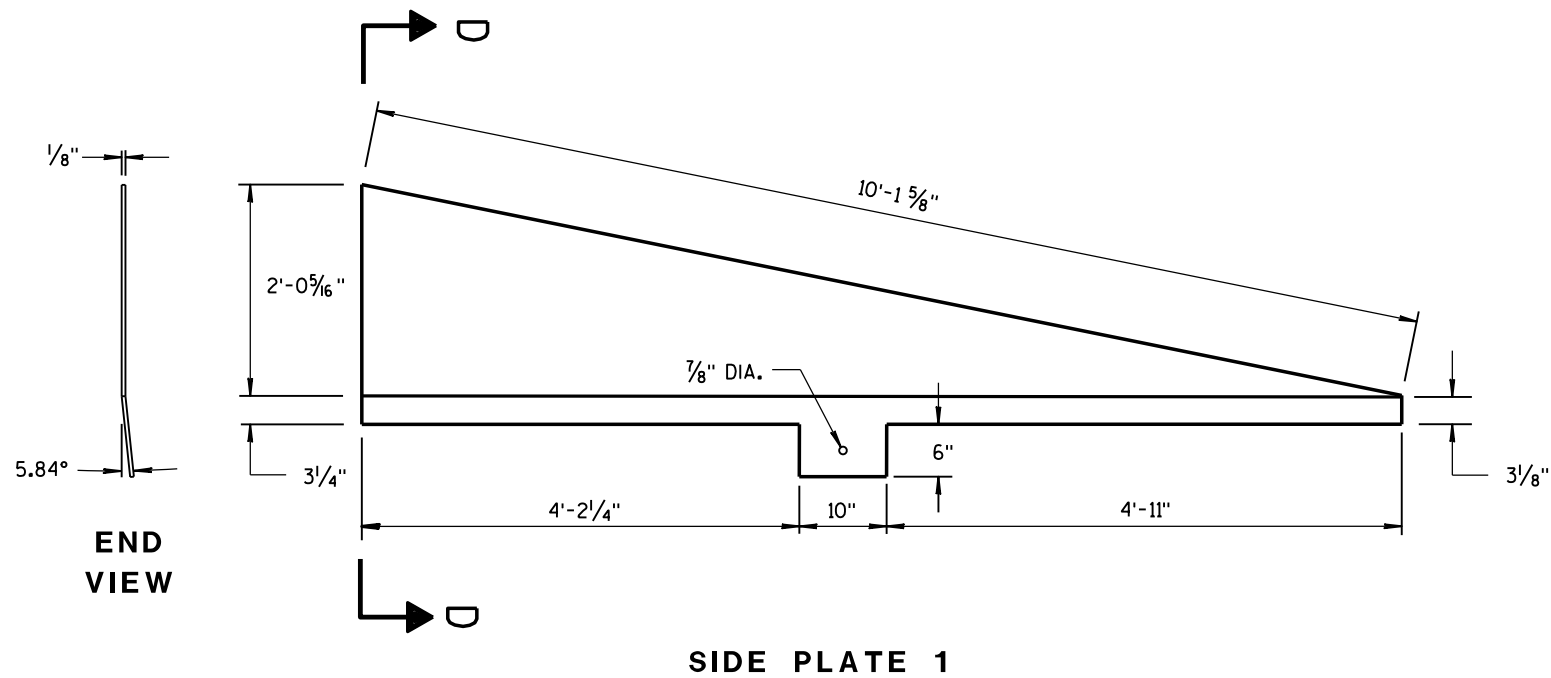
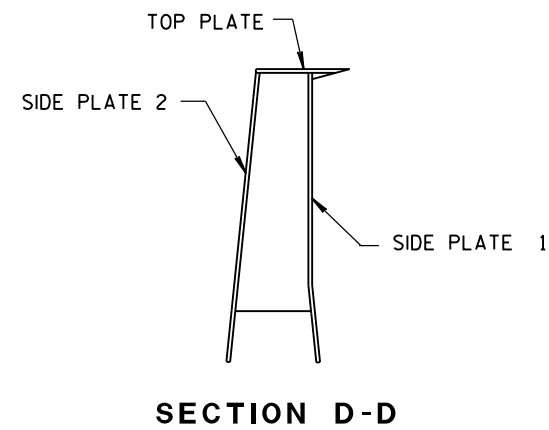
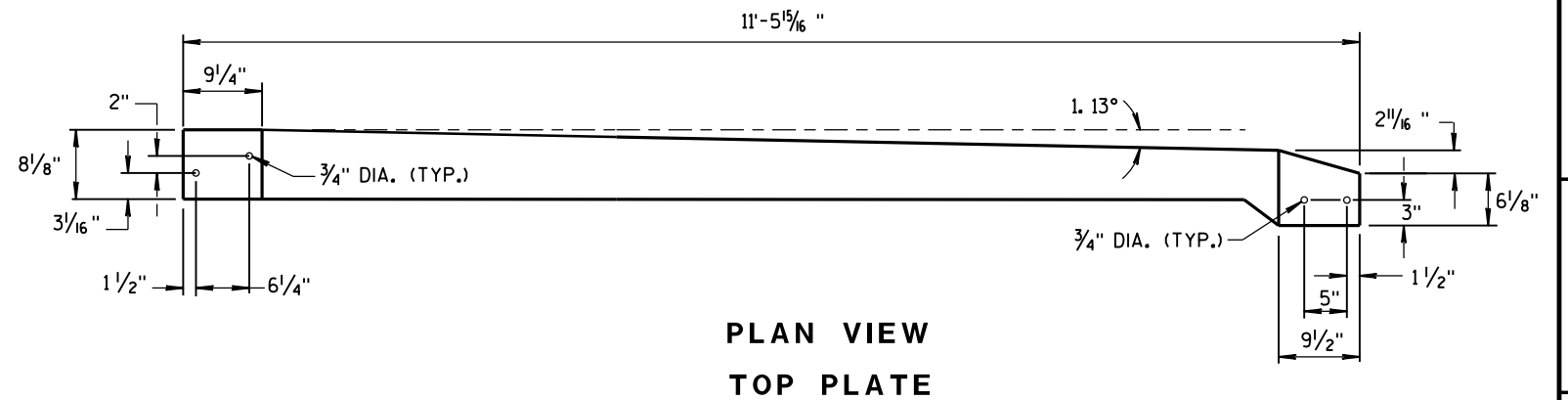
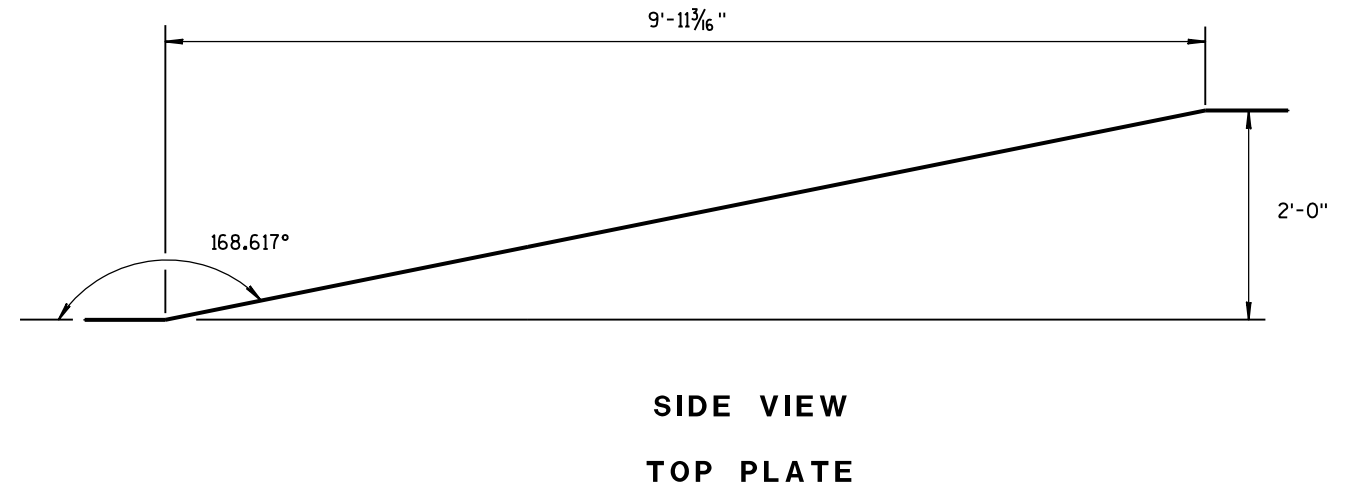
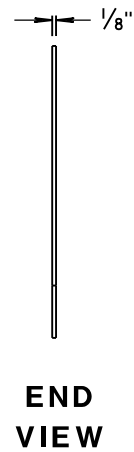
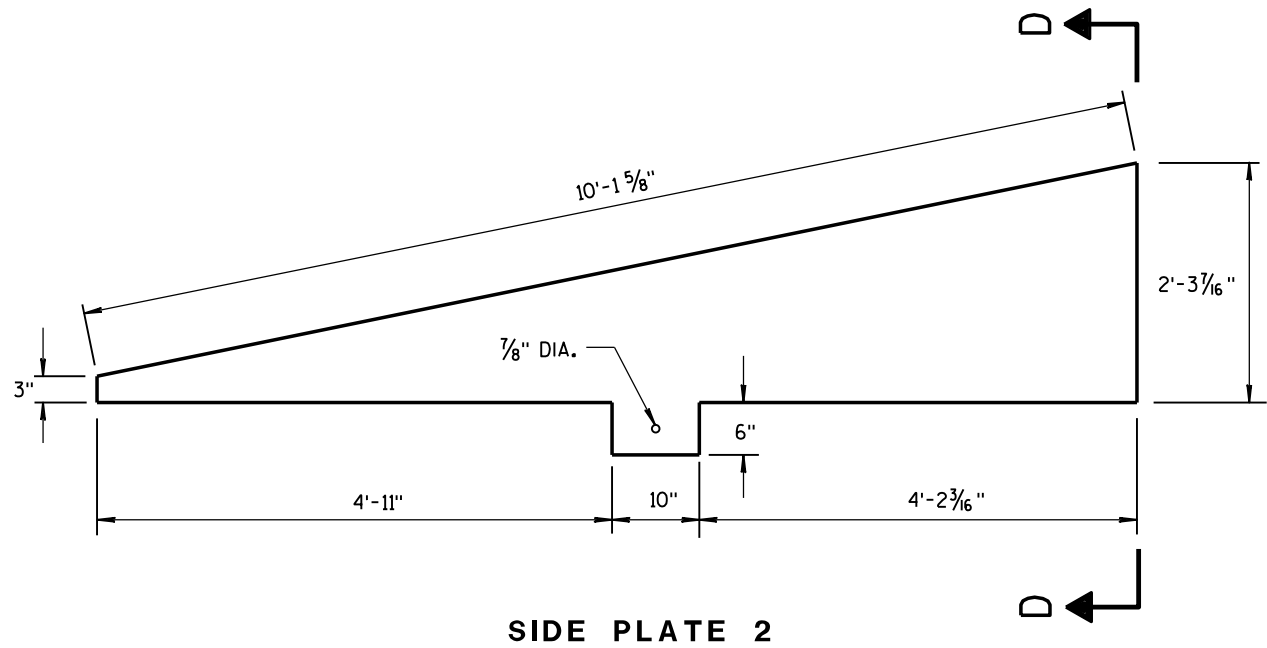
GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.



CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

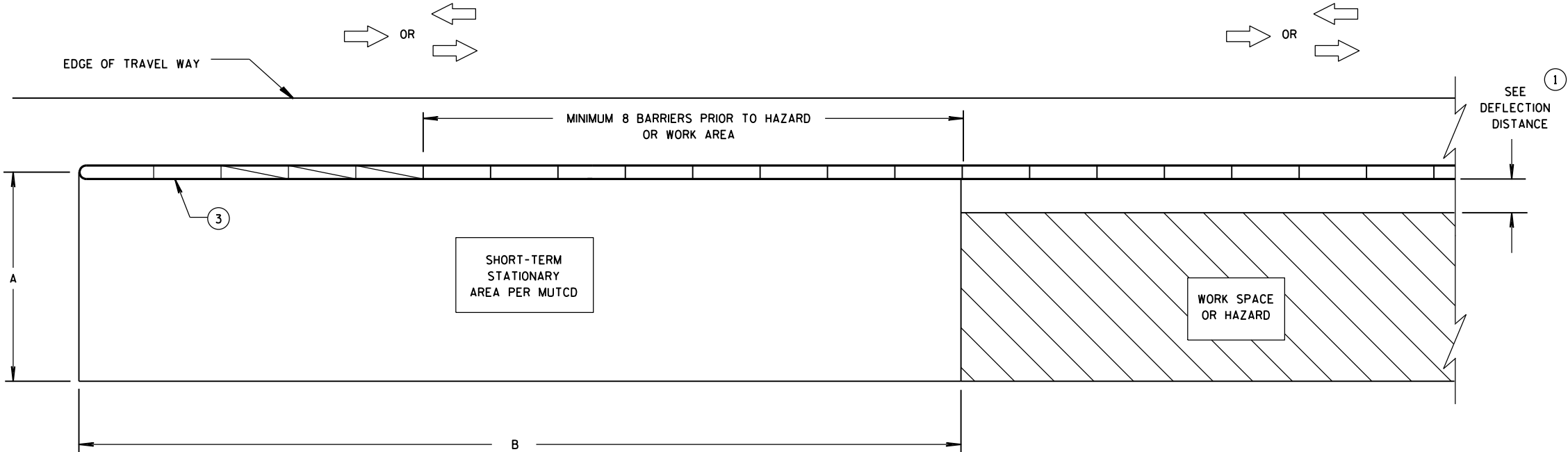
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

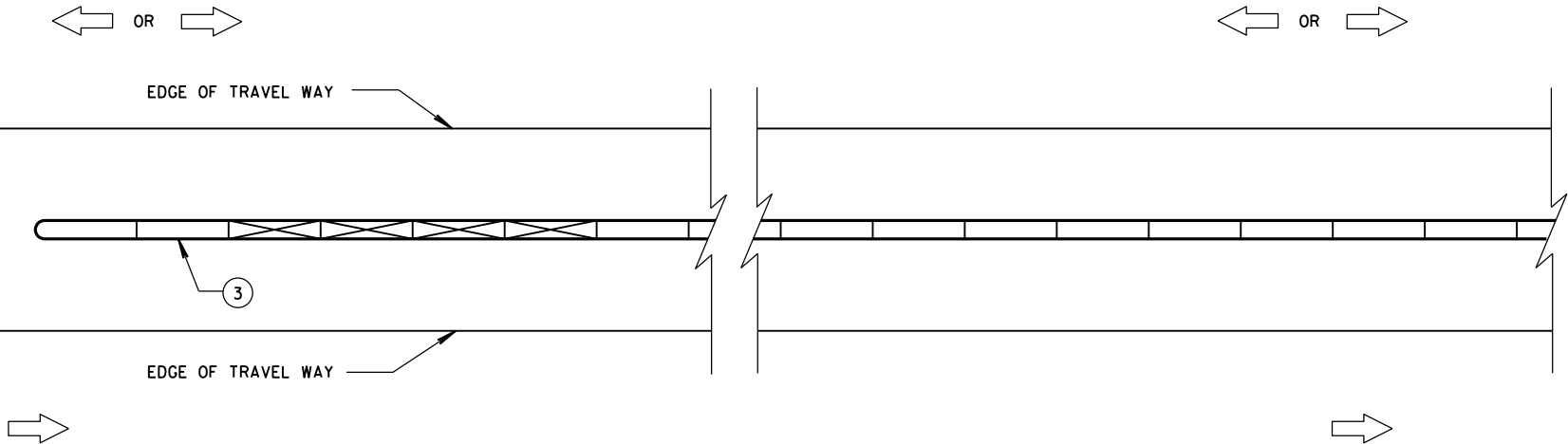


CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014 DATE	/S/ Jerry H. Zogg ROADWAY STANDARD DEVELOPMENT ENGINEER
FHWA	



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON ONE SIDE OF BARRIER**



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON BOTH SIDES OF BARRIER**

GENERAL NOTES

SEE STANDARD DETAIL DRAWING 14B7 FOR MORE INFORMATION.

DETAILS PROVIDE A GENERAL LAYOUT OF TEMPORARY CONCRETE BARRIER, CRASH CUSHIONS, SAND BARREL ARRAYS AND TIE DOWN TRANSITIONS. DETAILS PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.

ADDITIONAL TEMPORARY BARRIER MAY BE REQUIRED TO PROTECT TRAVELING PUBLIC FROM HAZARDS, CONTRACTOR'S OPERATIONS OR TO CONTROL TRAFFIC.

TEMPORARY BARRIER MAY BE REQUIRED TO BE ANCHORED TO PAVEMENT OR BRIDGE DECK.

FOR DETAILS ON CRASH CUSHION OR SAND BARREL ARRAYS SEE OTHER SECTIONS OF THE PLAN AND MANUFACTURE'S DETAILS.

SLOPES LEADING TO TEMPORARY BARRIER, CRASH CUSHION OR SAND BARREL ARRAY ARE 10:1 OR LESS.

- ① FOR DEFLECTION INFORMATION SEE STANDARD DETAIL DRAWING 14B7.
- ② VALUES PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.
- ③ ANCHOR TEMPORARY BARRIER ACCORDING TO CRASH CUSHION OR SAND BARREL MANUFACTURER'S RECOMMENDATIONS. IF MANUFACTURER'S RECOMMENDATIONS ARE NOT PROVIDED, ANCHOR 3 PINS ON TRAFFIC SIDE.

DIMENSION A TABLE ②

FACILITY	POSTED SPEED MPH	DIMENSION A	
		MIN. FT	MAX. FT
FREEWAY/EXPRESSWAY	ALL	15	20
NON-FREEWAY/EXPRESSWAY	GREATER THAN OR EQUAL TO 45	10	15
NON-FREEWAY/EXPRESSWAY	LESS THAN 45	8	10
AADT LESS THAN 1,500	ALL	8	10

DIMENSION B TABLE ②

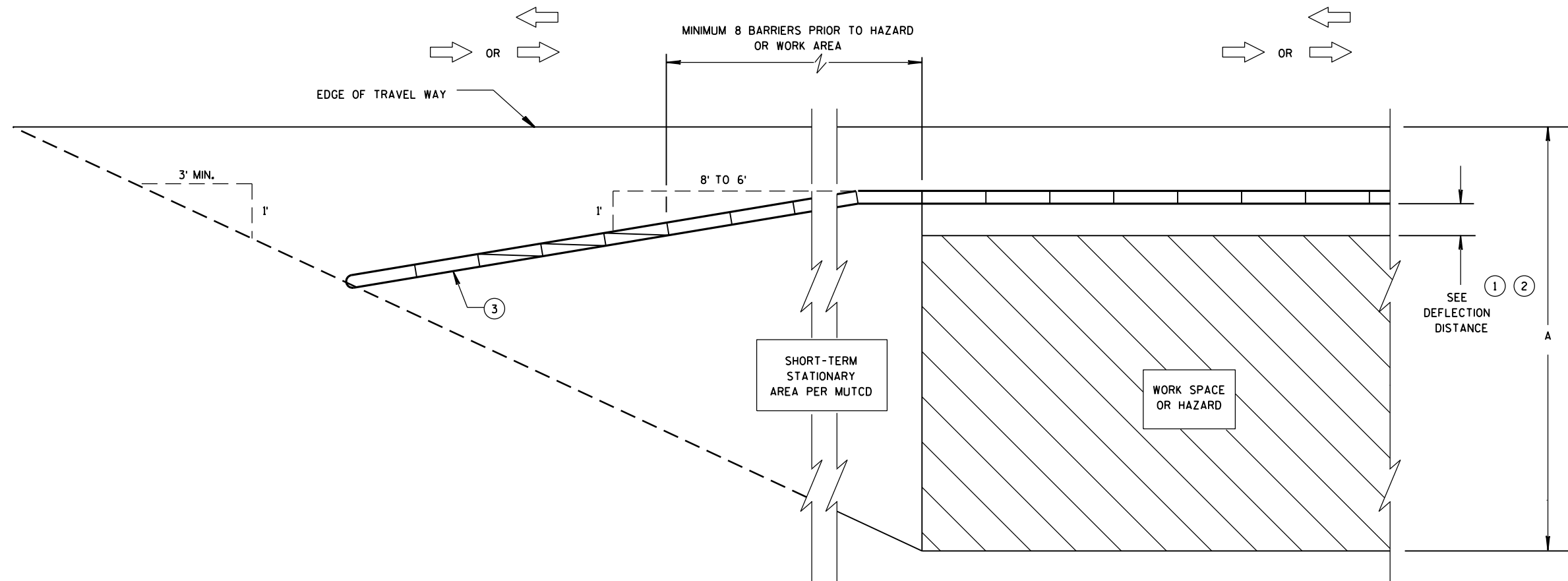
POSTED SPEEDS MPH	DIMENSION B FT
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645

LEGEND

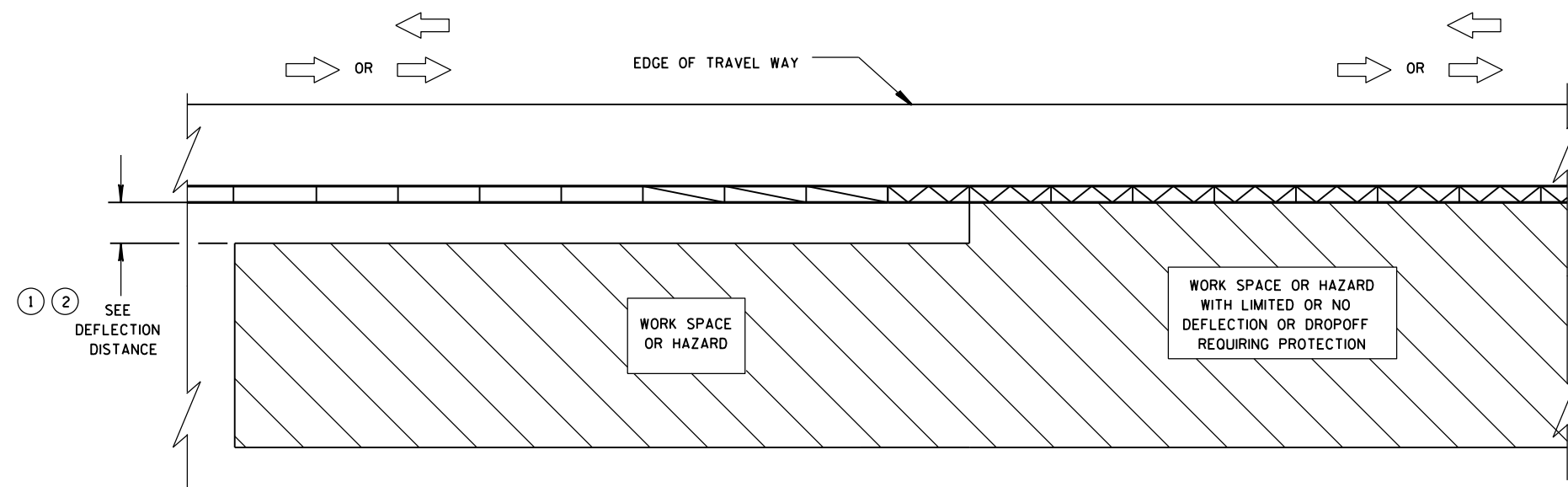
- DIRECTION OF TRAVEL →
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON ONE SIDE - FLARED INSTALLATION**



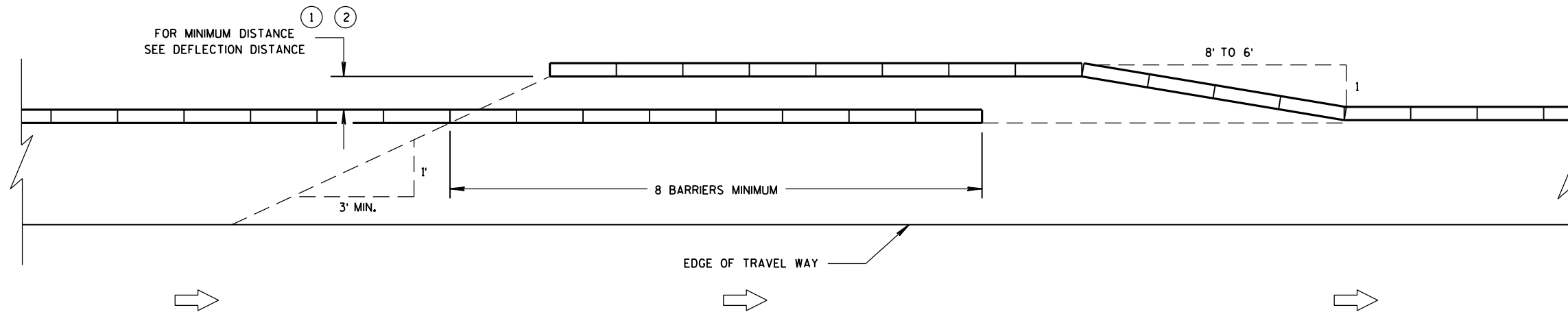
**TRANSITION FROM FREE STANDING TEMPORARY BARRIER
TO ANCHORED BARRIER**

LEGEND

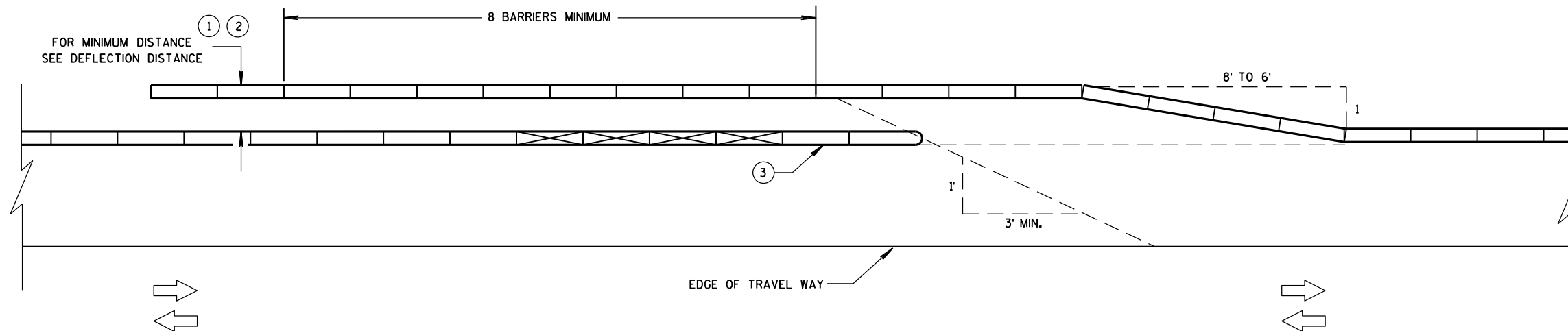
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

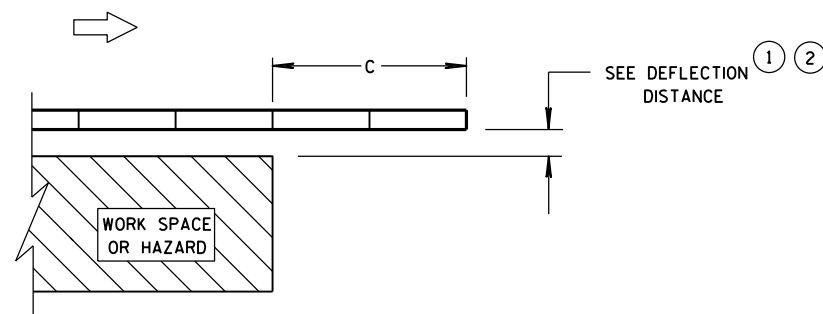
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



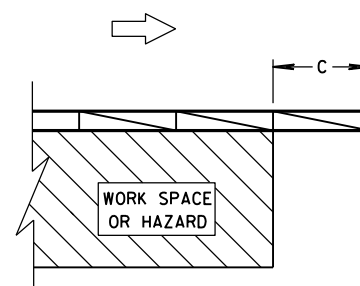
TEMPORARY BARRIER OVERLAP - ONE-WAY TRAFFIC



TEMPORARY BARRIER OVERLAP - TWO-WAY TRAFFIC



**ENDING TEMPORARY BARRIER
DOWNSTREAM - UNANCHORED**



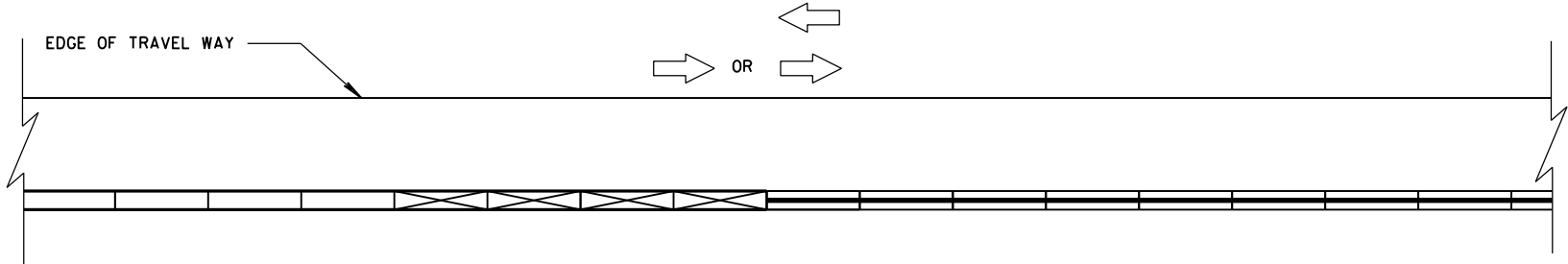
**ENDING TEMPORARY BARRIER
DOWNSTREAM - ANCHORED**

LEGEND

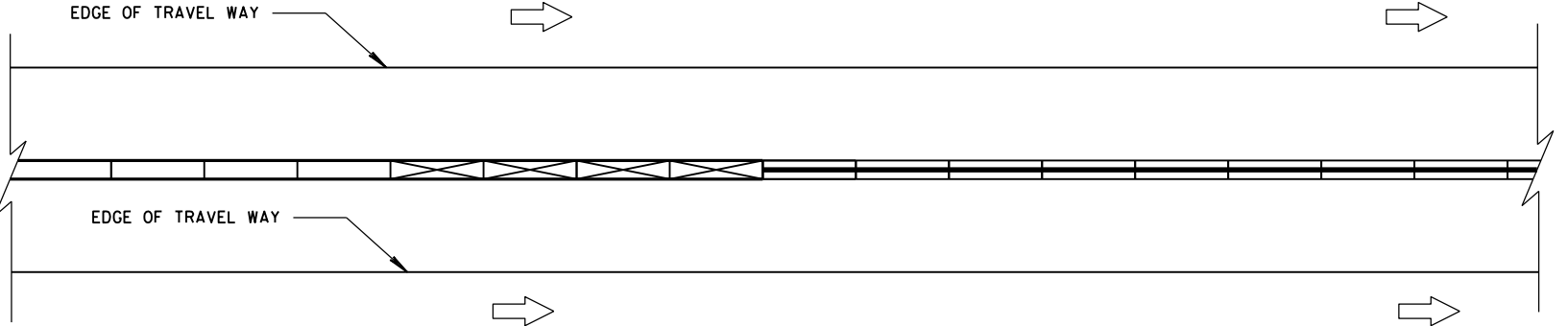
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



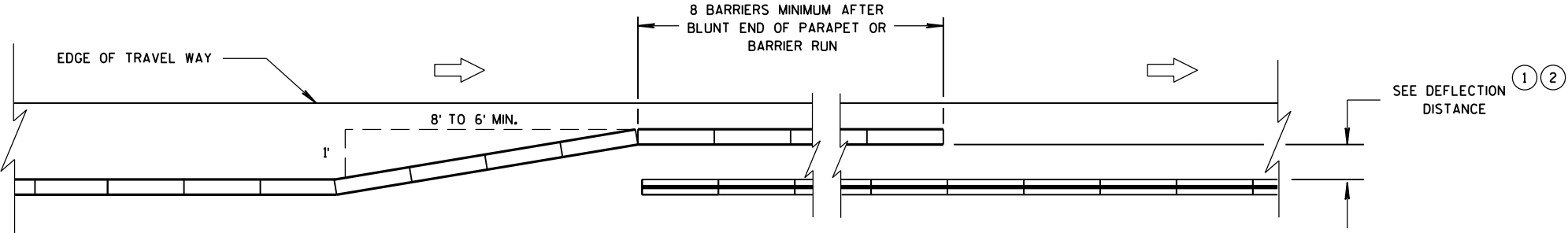
CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON ONE SIDE



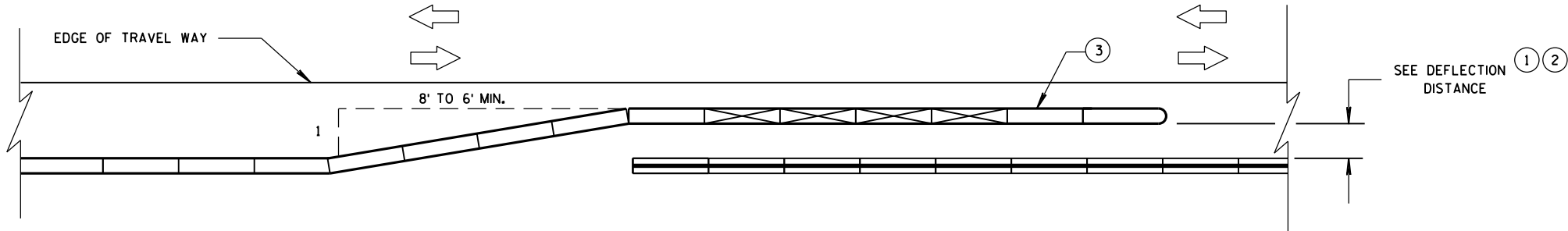
CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON BOTH SIDES

LEGEND

- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER



OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
ONE WAY TRAFFIC



OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
TWO WAY TRAFFIC

CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

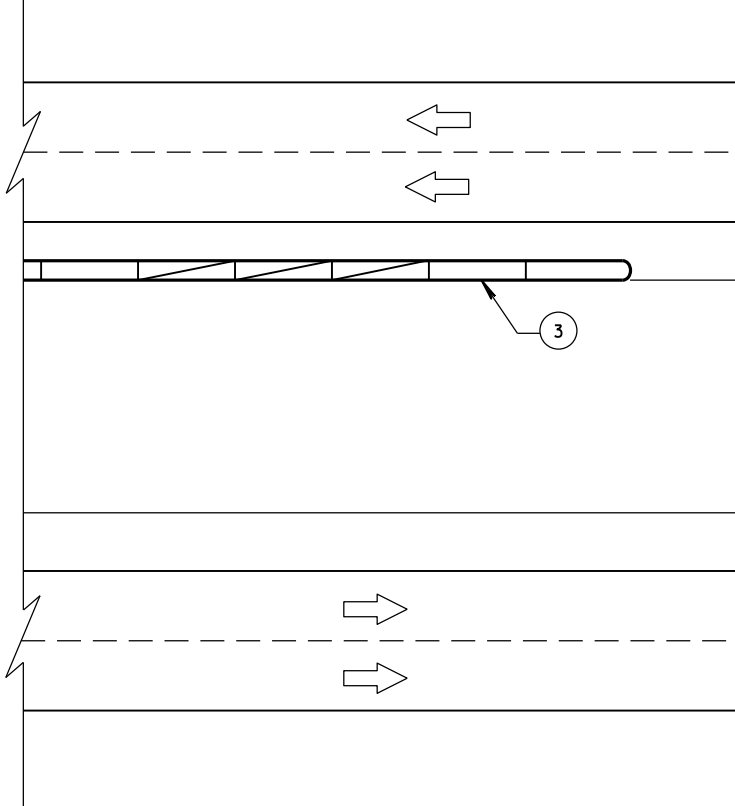
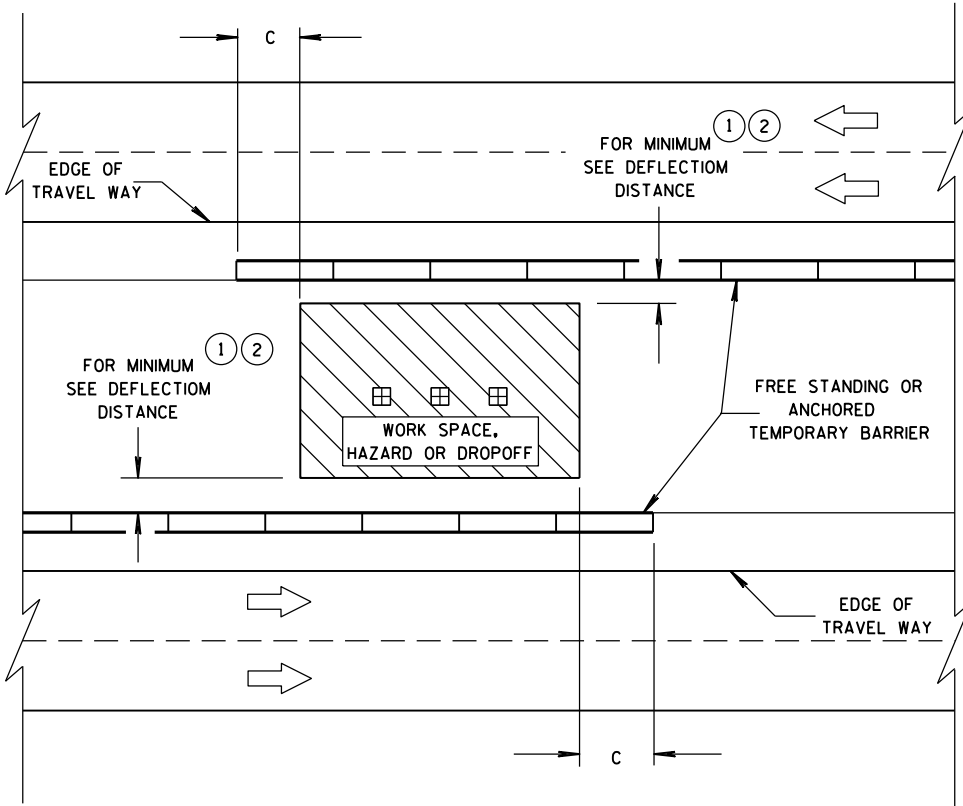
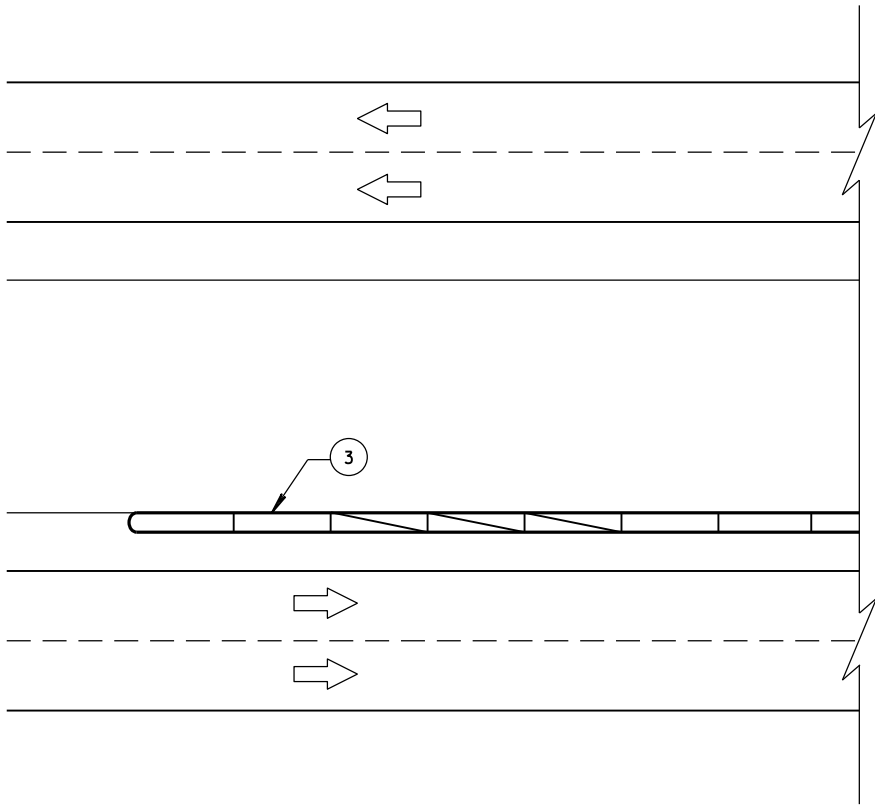
LEGEND

- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER

DIMENSION C TABLE

AVAILABLE DEFLECTION DISTANCE	MINIMUM LENGTH OF BARRIER BEYOND HAZARD FT
GREATER THAN 8'	12.5
LESS THAN OR EQUAL TO 8' BUT GREATER THAN 4'	50
LESS THAN OR EQUAL TO 4'	100

6

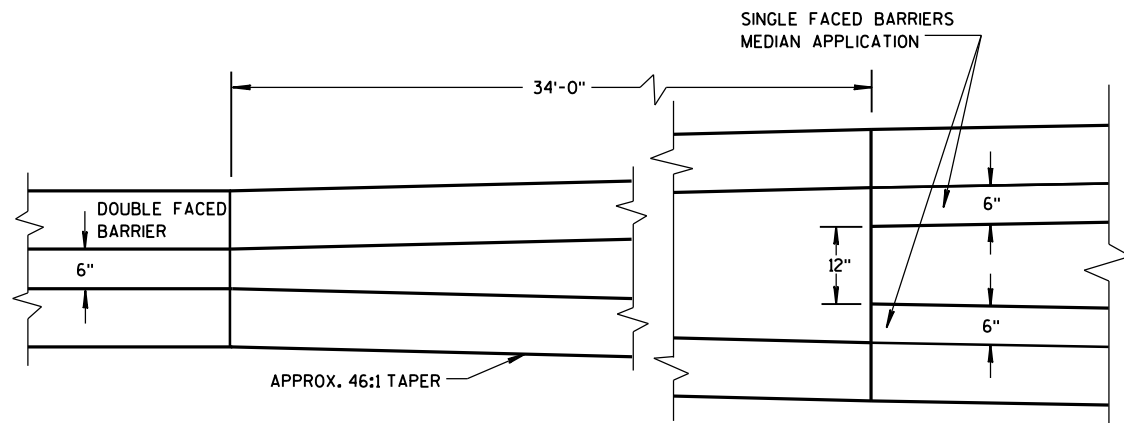


6

CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER



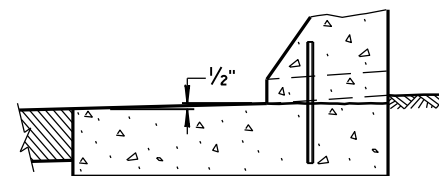
PLAN VIEW
TRANSITION DETAILS OF DOUBLE FACED
TO SINGLE FACED CONCRETE MEDIAN BARRIER
(FOOTINGS ARE NOT SHOWN)

GENERAL NOTES

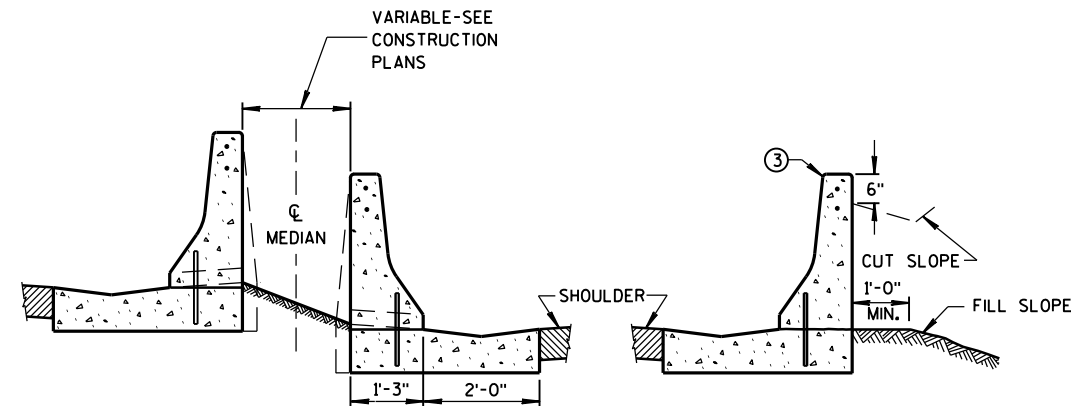
SPLICES OF LONGITUDINAL BARS SHALL BE MADE WITH BARS LAPPED AT LEAST 18-INCHES AND FIRMLY TIED OR FASTENED TOGETHER.

ALL BAR STEEL REINFORCEMENT SHALL CONFORM TO REQUIREMENTS OF AASHTO M31, GRADE 60.

- ① BARRIER SHALL BE INSTALLED ON A CONCRETE SHOULDER INSTEAD OF THE CONCRETE FOOTING WHEN SPECIFIED OR SHOWN ELSEWHERE IN CONTRACT.
- ② OPENINGS FOR DRAINAGE SHALL BE PLACED AT LOW POINTS OF VERTICAL CURVES OR WHERE DIRECTED BY THE ENGINEER.
- ③ $\frac{3}{4}$ -INCH BEVEL OR 1-INCH RADIUS (TYPICAL).
- ④ NO. 4 BARS SHALL BE CONTINUED THROUGH CONSTRUCTION JOINTS.
- ⑤ EXPANSION JOINTS SHALL BE PLACED AT EXISTING EXPANSION JOINTS IN THE PAVEMENT AND AT STRUCTURES. SEE REINFORCEMENT AT BARRIER END DETAIL.
- ⑥ SAWED CONTRACTION JOINTS SHALL BE PROVIDED ACROSS THE FULL WIDTH OF THE BARRIER FOOTING, AND IN FRONT, TOP AND BACK FACE OF THE BARRIER AT EXISTING PAVEMENT JOINTS AND AT UNIFORM INTERVALS BETWEEN WITH A MAXIMUM SPACING OF 25 FEET.

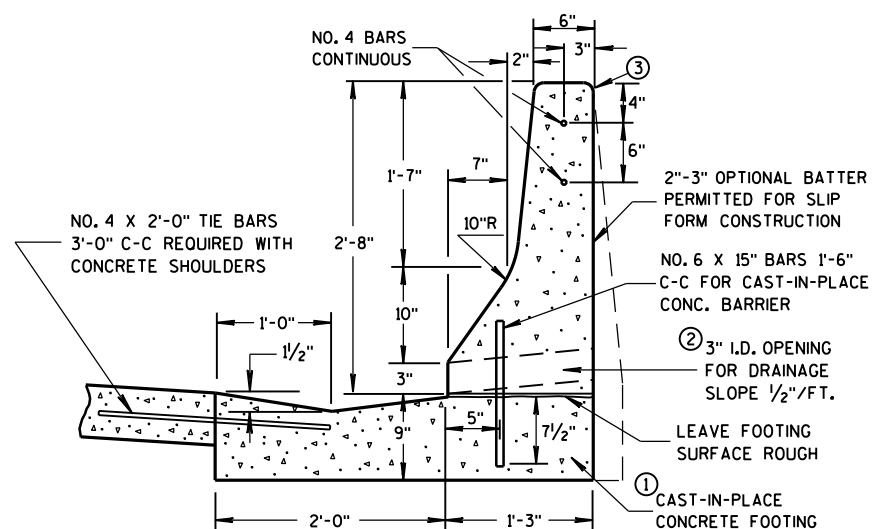


HIGH SIDE
CONCRETE BARRIER DETAIL

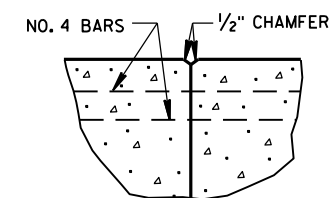


MEDIAN **SHOULDER**

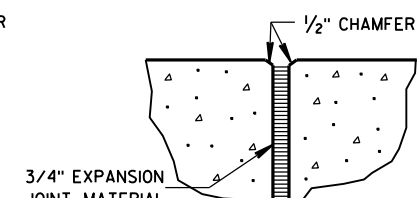
TYPICAL APPLICATIONS



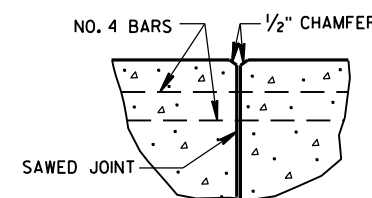
SECTION VIEW



④ **CONSTRUCTION JOINT**



⑤ **EXPANSION JOINT**



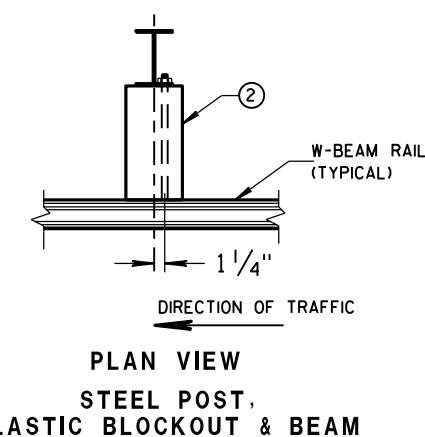
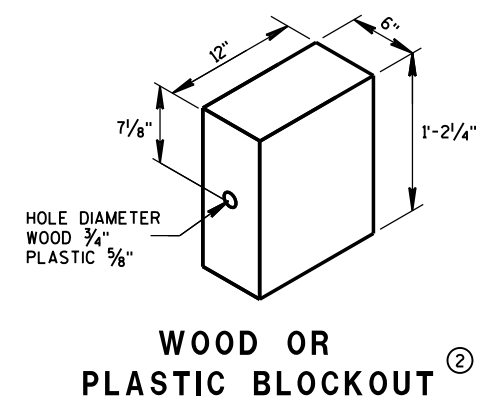
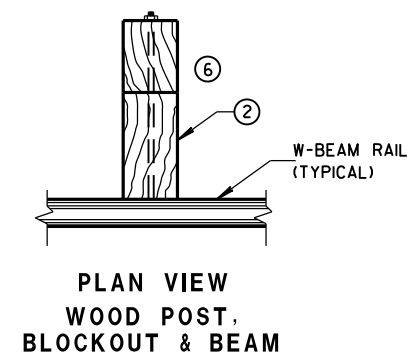
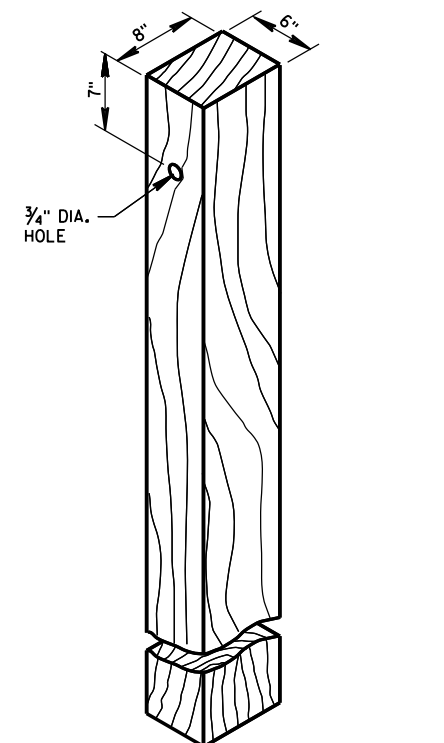
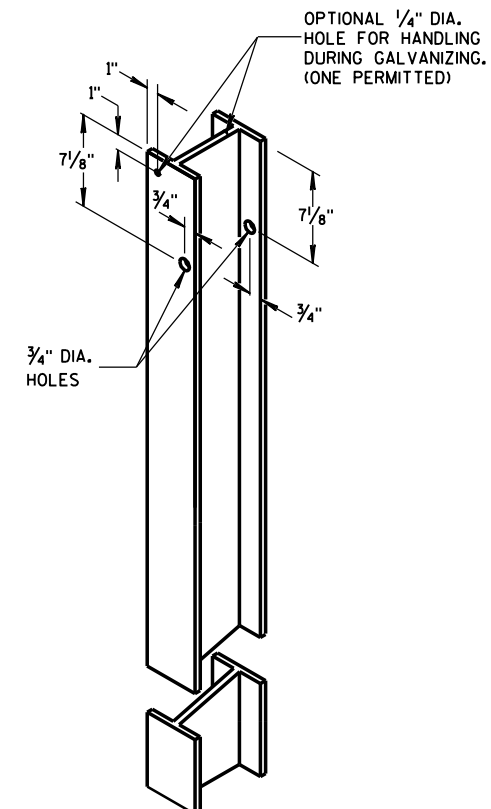
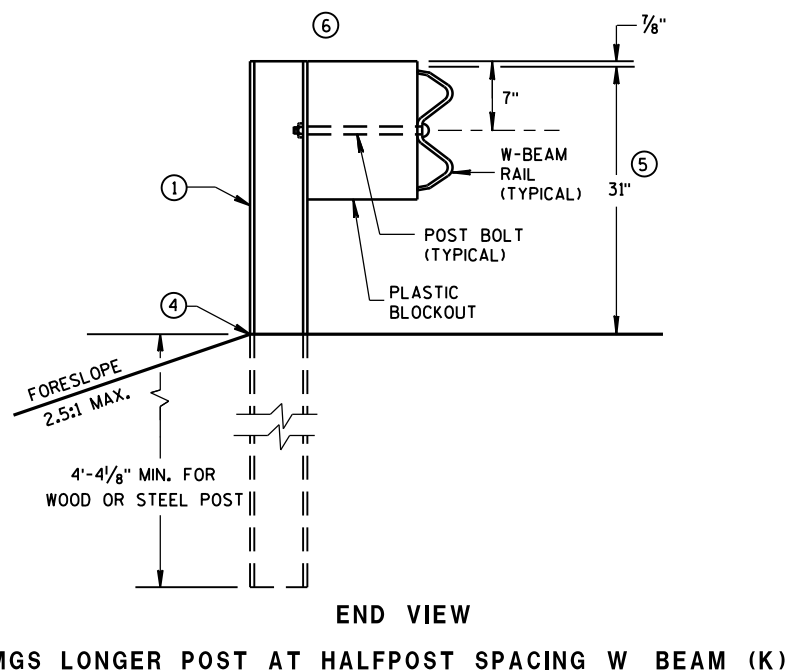
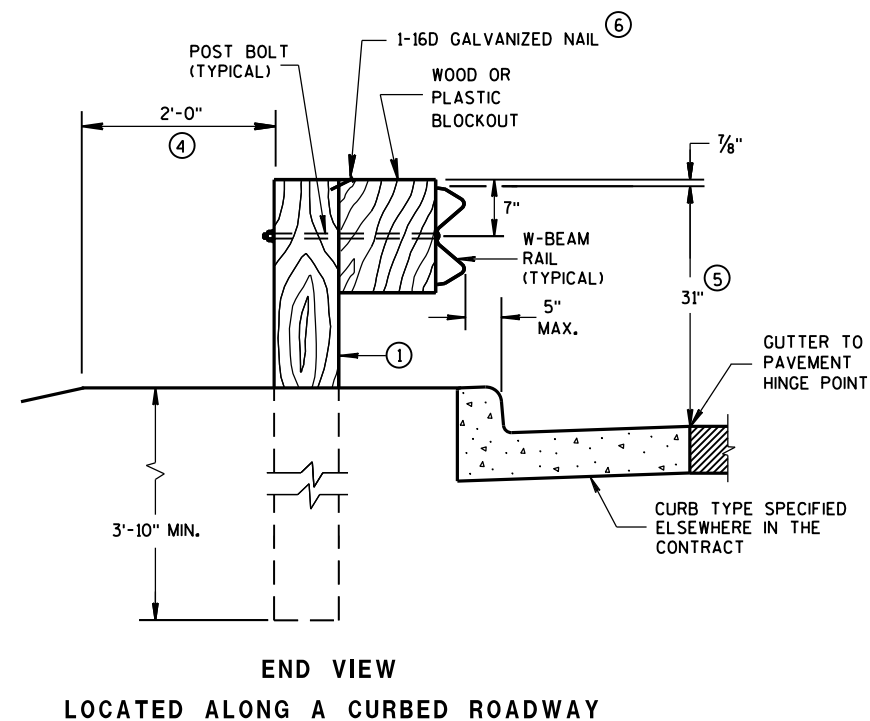
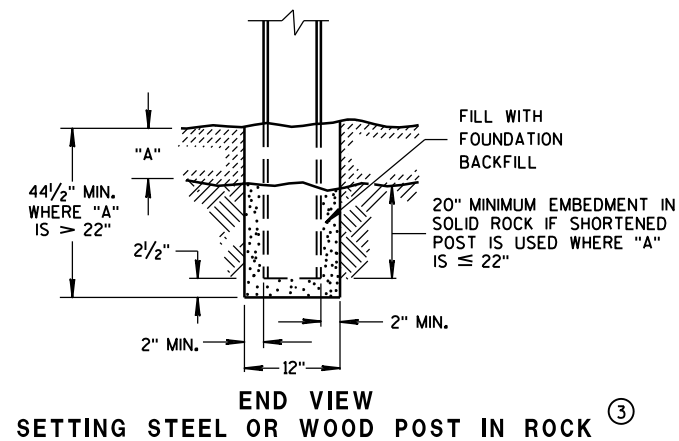
⑥ **CONTRACTION JOINT**

JOINT DETAILS

CONCRETE BARRIER,
SINGLE-FACED
(WITH ANCHORAGE)

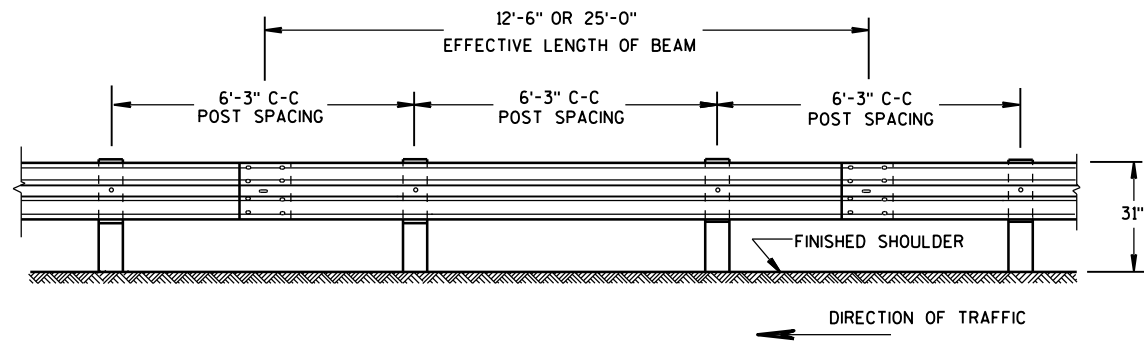
STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2½ INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS TO THE LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS ± 1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27¾" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



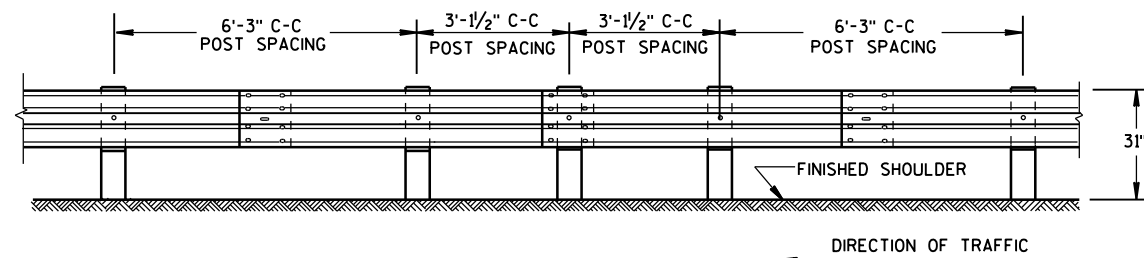
**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



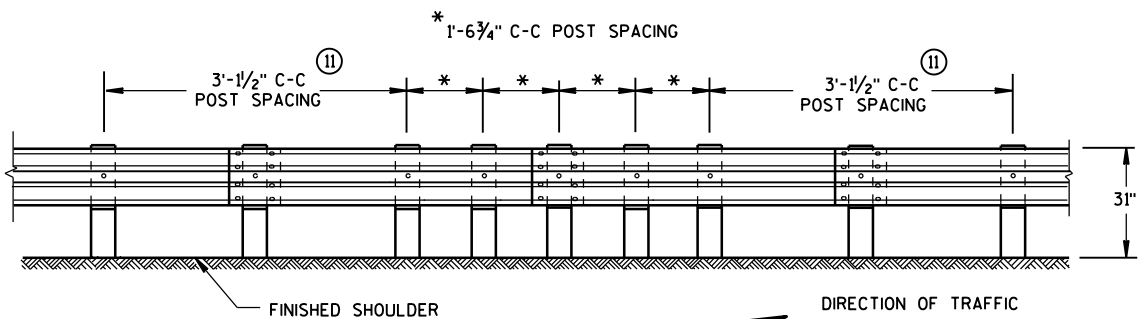
FRONT VIEW

POST SPACING STANDARD INSTALLATION



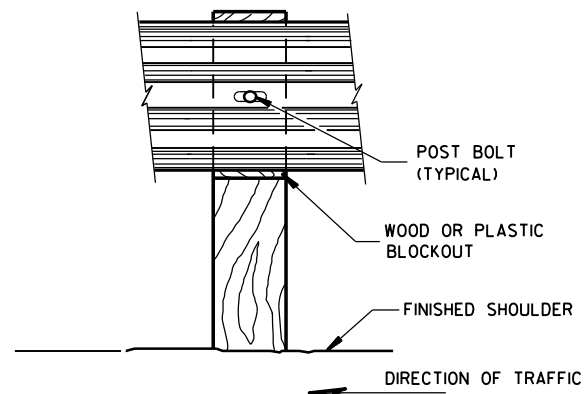
FRONT VIEW

HALF POST SPACING (HS) AND HALF POST SPACING WITH LONGER POSTS (K)

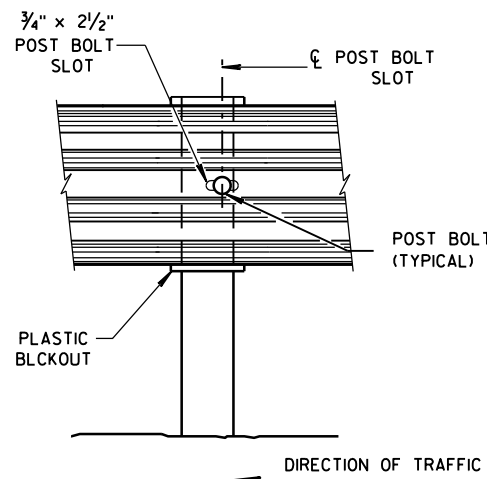


FRONT VIEW

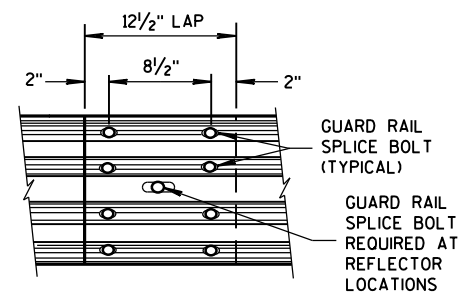
QUARTER POST SPACING (QS)



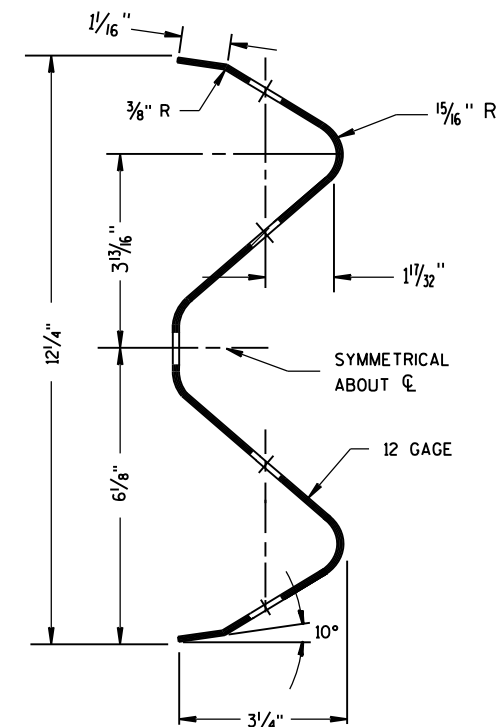
FRONT VIEW AT WOOD POST



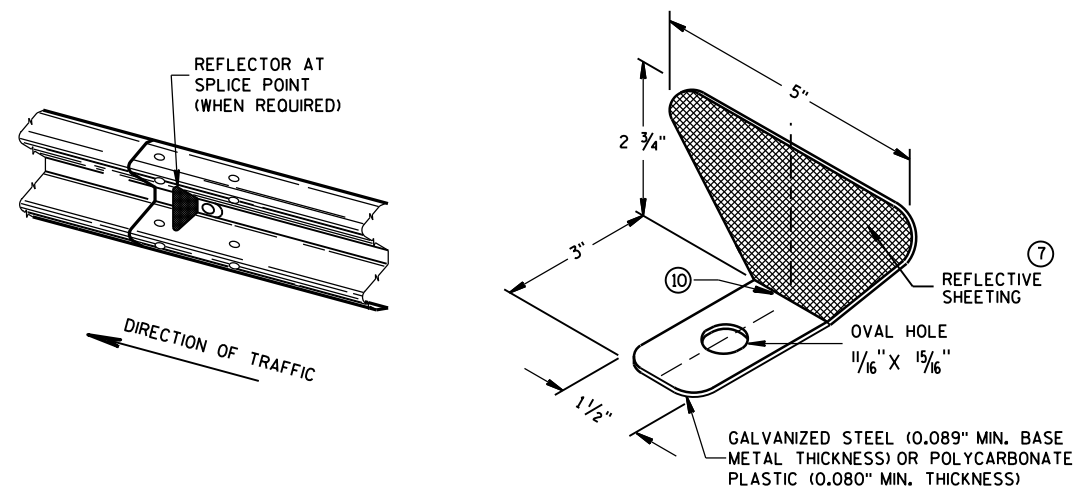
FRONT VIEW AT STEEL POST



FRONT VIEW
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL



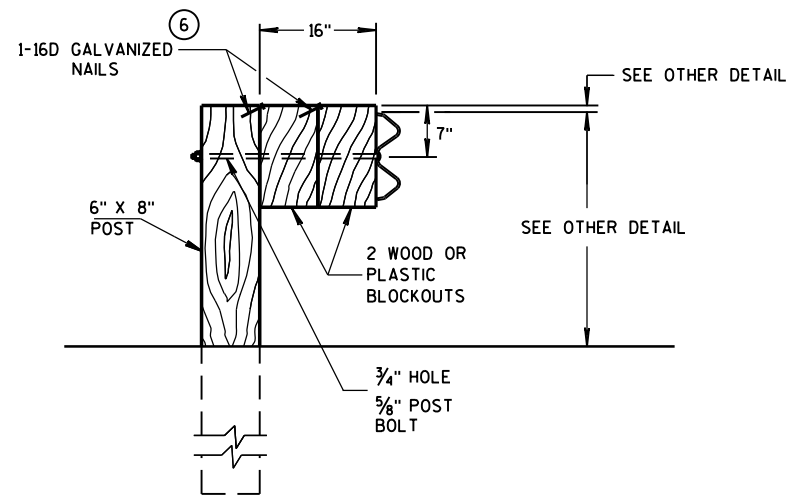
ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
 - ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
 - ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
 - ⑩ PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
 - ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND $\frac{5}{8}$ " DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.

REFLECTOR SPACING ^⑧				
	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1 ^⑨	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2 ^⑩	3
	> 200'	100' C-C	2	

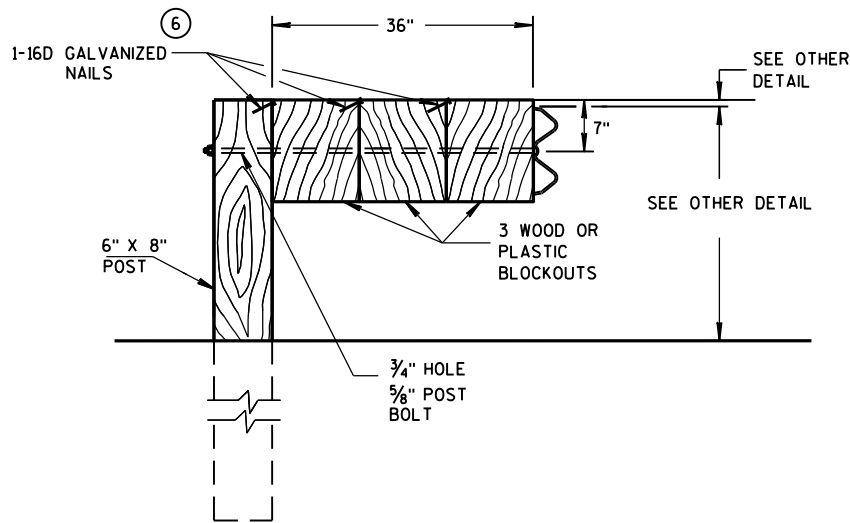
MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

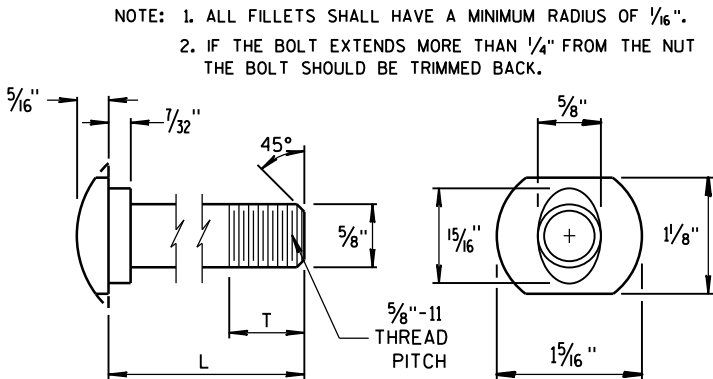
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

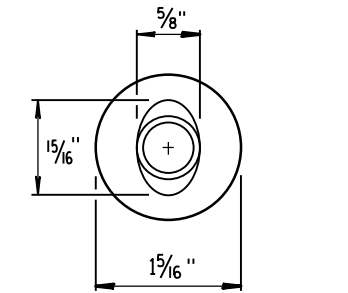
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

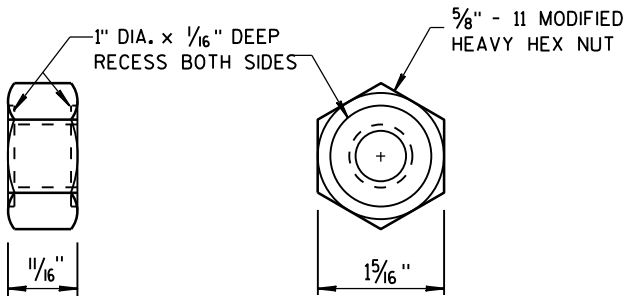


POST BOLT TABLE

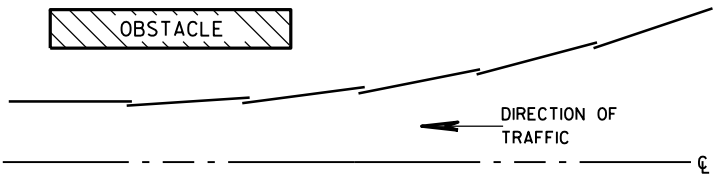
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



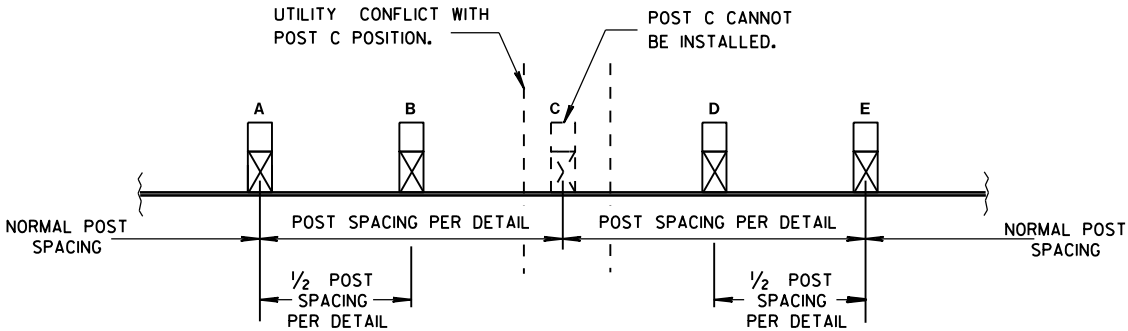
ALTERNATE BOLT HEAD



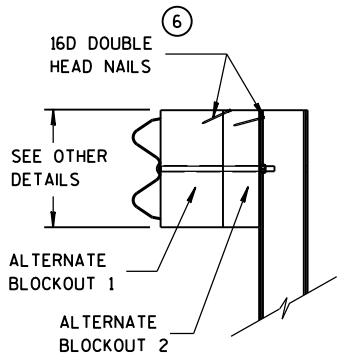
POST BOLT, SPLICE BOLT AND RECESS NUT



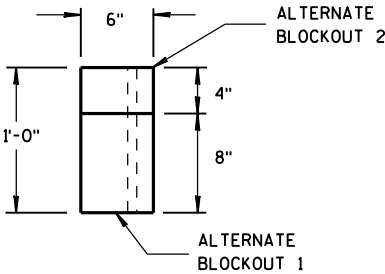
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION



SIDE VIEW



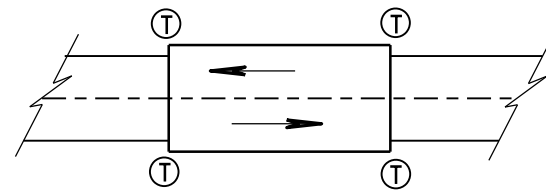
TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

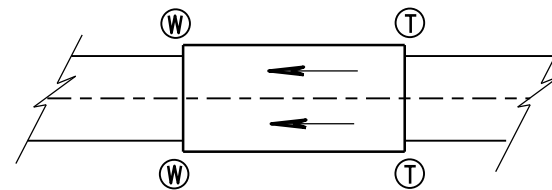
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2016 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

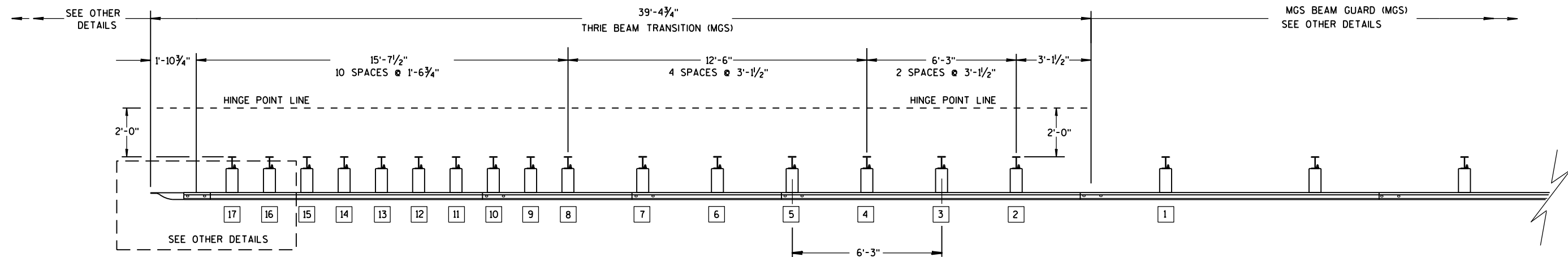
TRANSITION USES STEEL POSTS ONLY.

SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

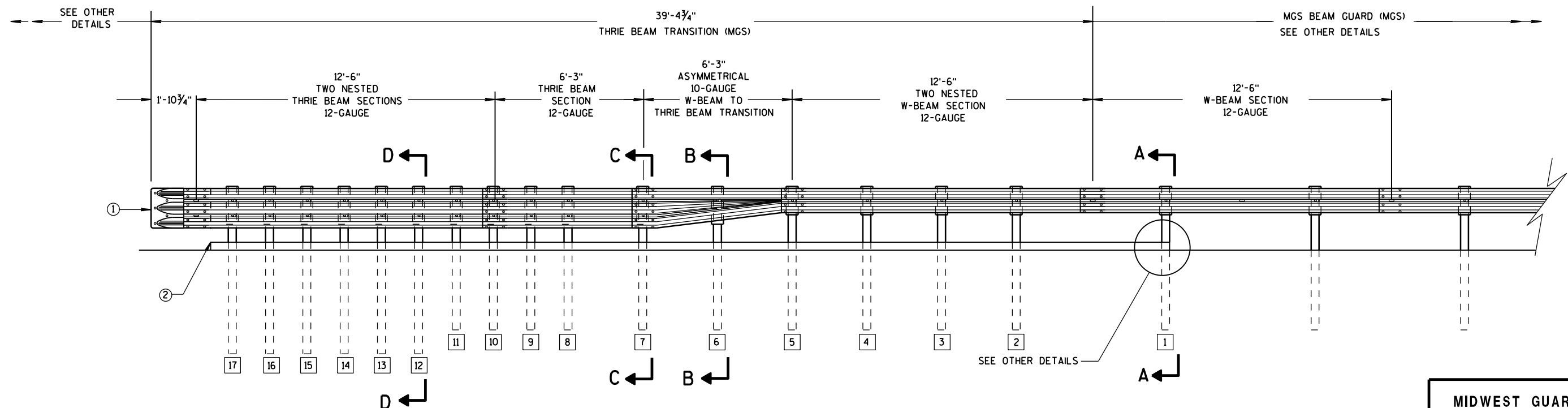
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

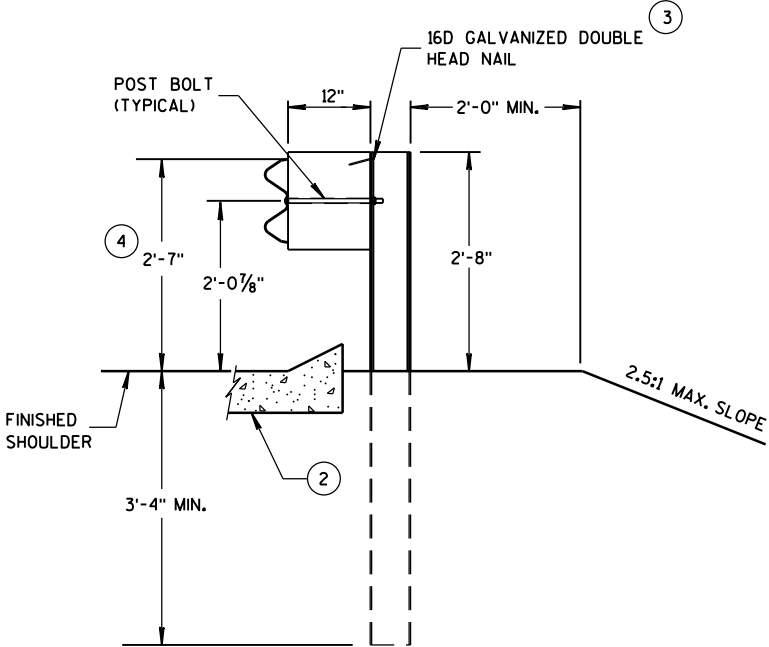
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

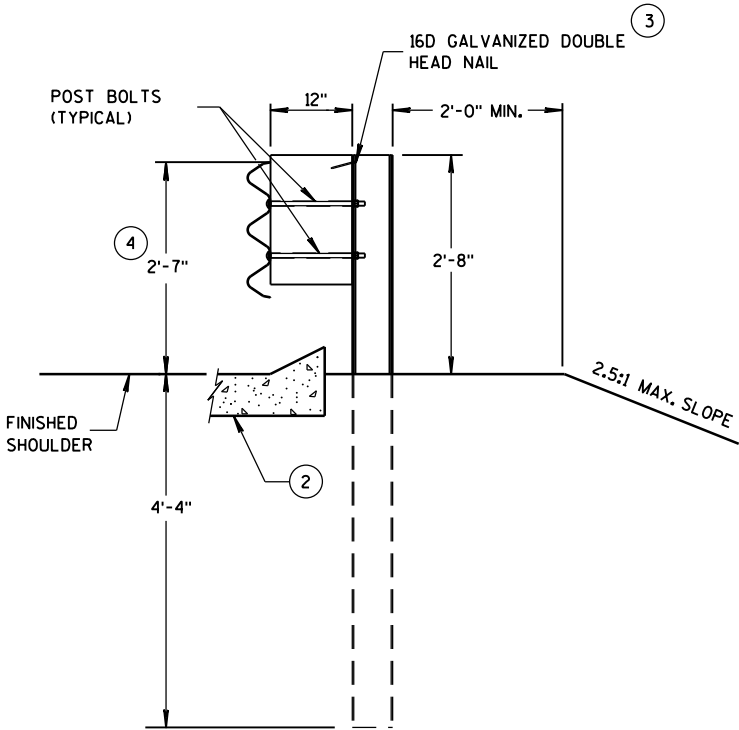
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

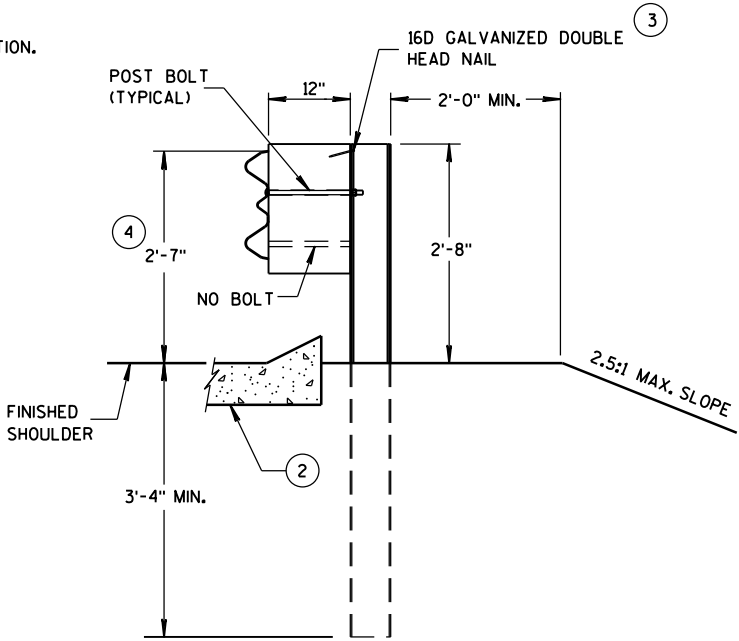
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



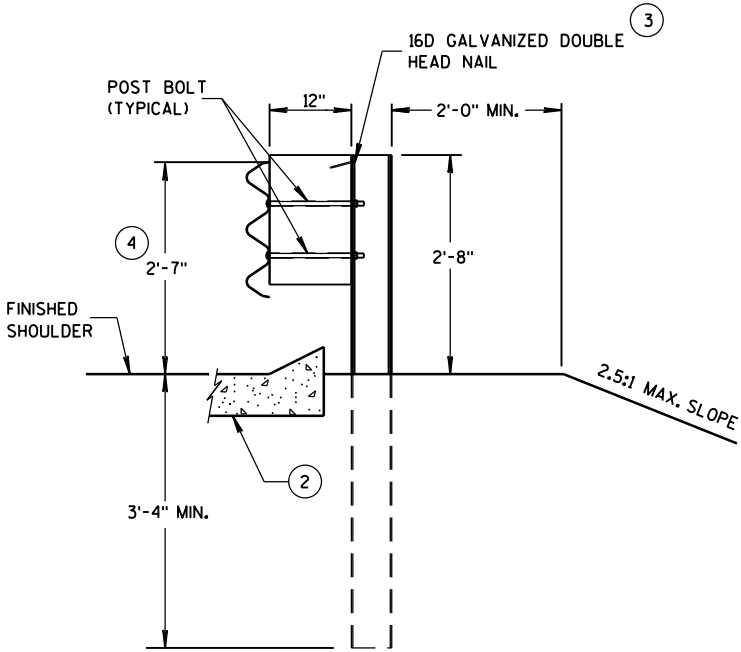
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

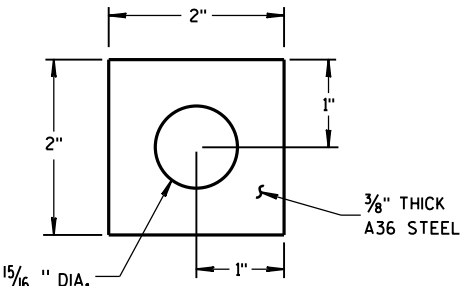
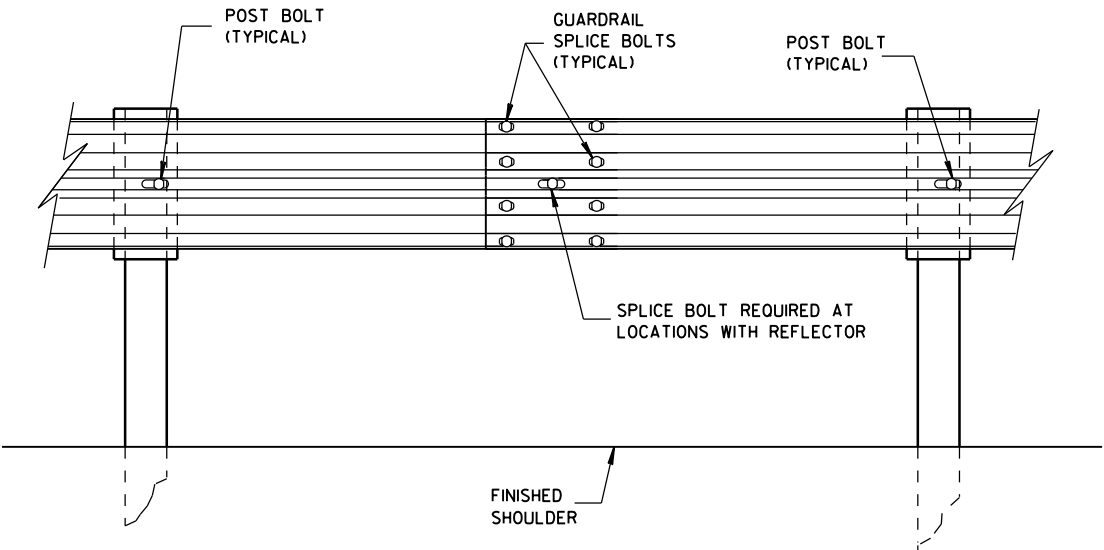
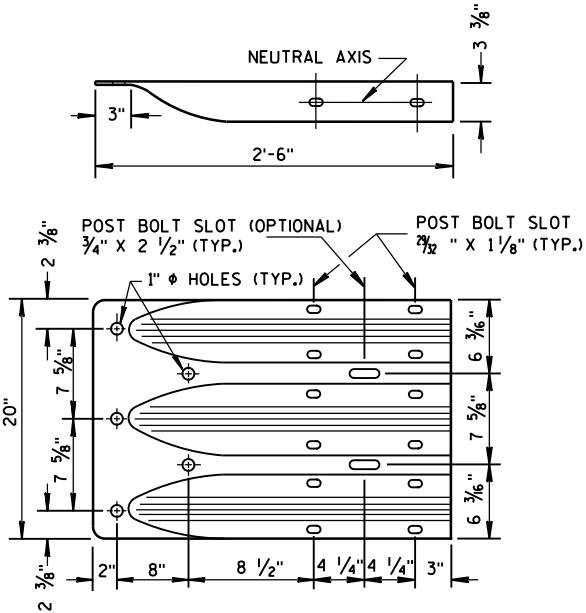


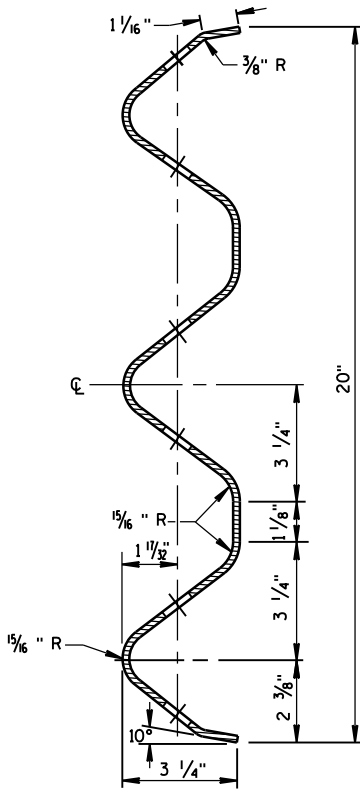
PLATE WASHER DETAIL



SPlice DETAIL



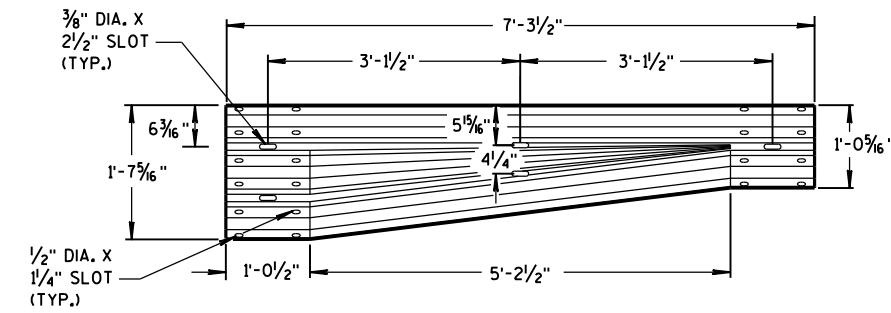
THRIE BEAM
TERMINAL CONNECTOR



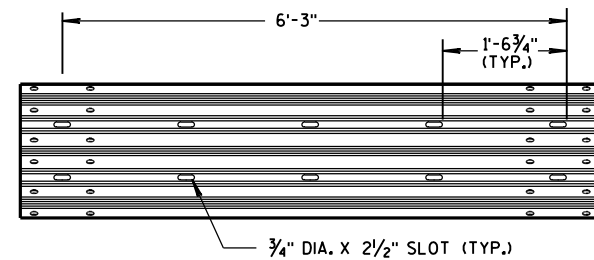
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

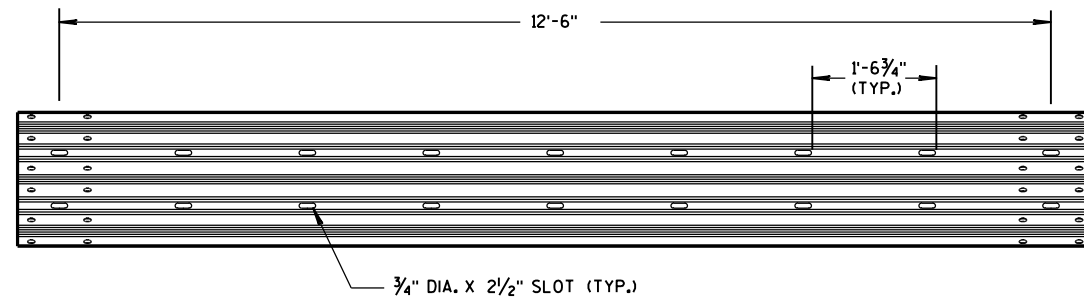
STATE OF WISCONSIN
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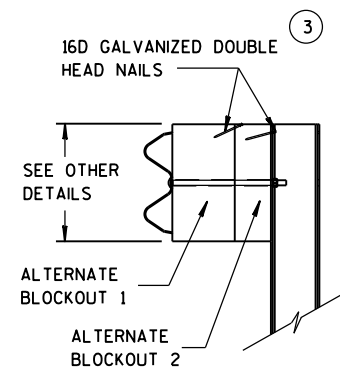
W-BEAM TO THRIE BEAM TRANSITION SECTION



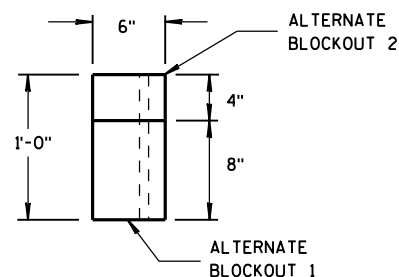
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

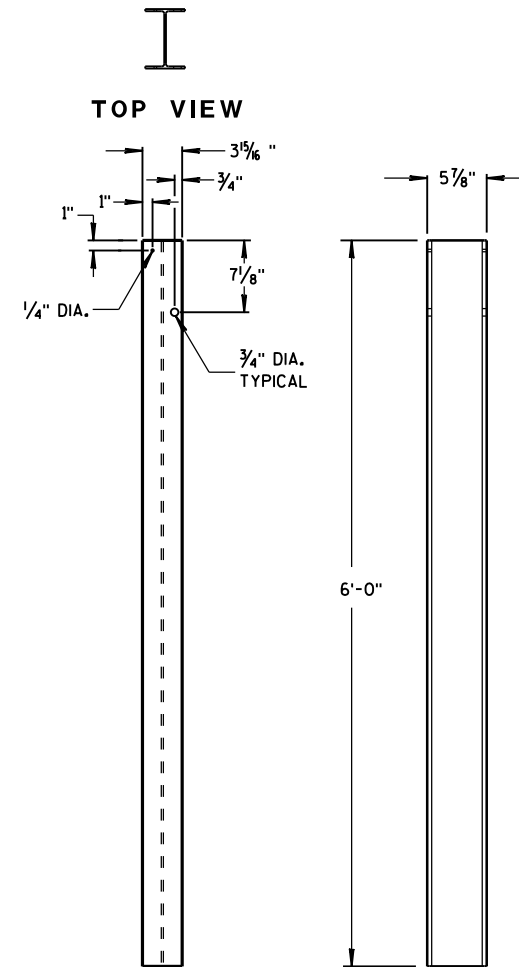


SIDE VIEW



TOP VIEW

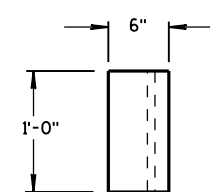
ALTERNATE WOOD BLOCKOUT DETAIL



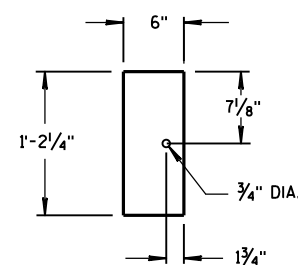
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

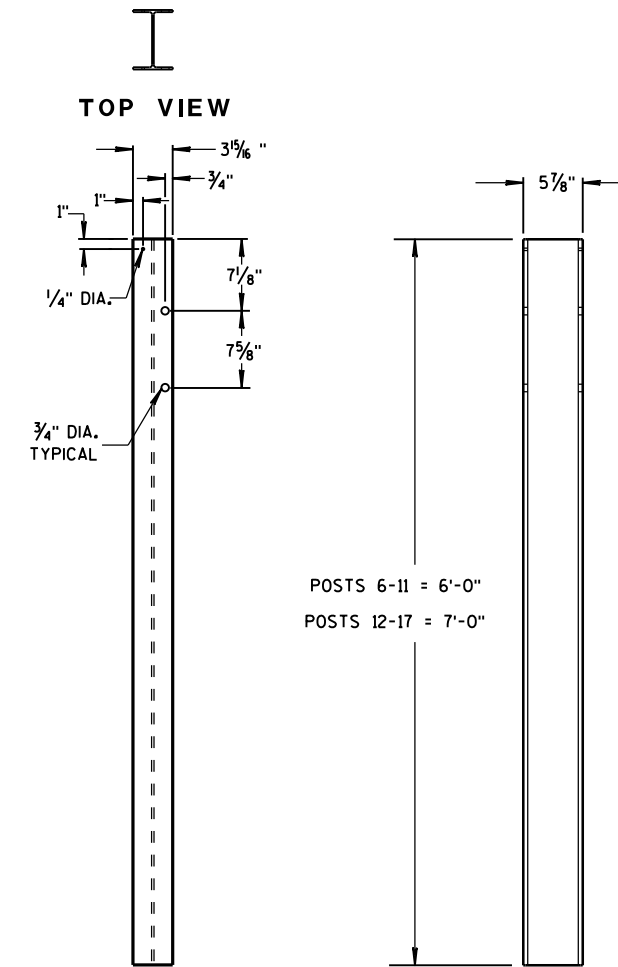


TOP VIEW



FRONT VIEW

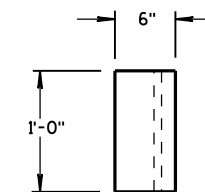
BLOCKOUT
POSTS 1-5



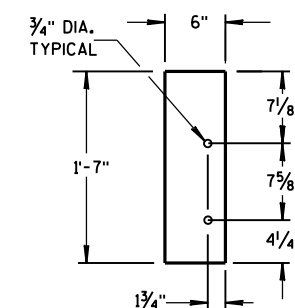
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT
POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

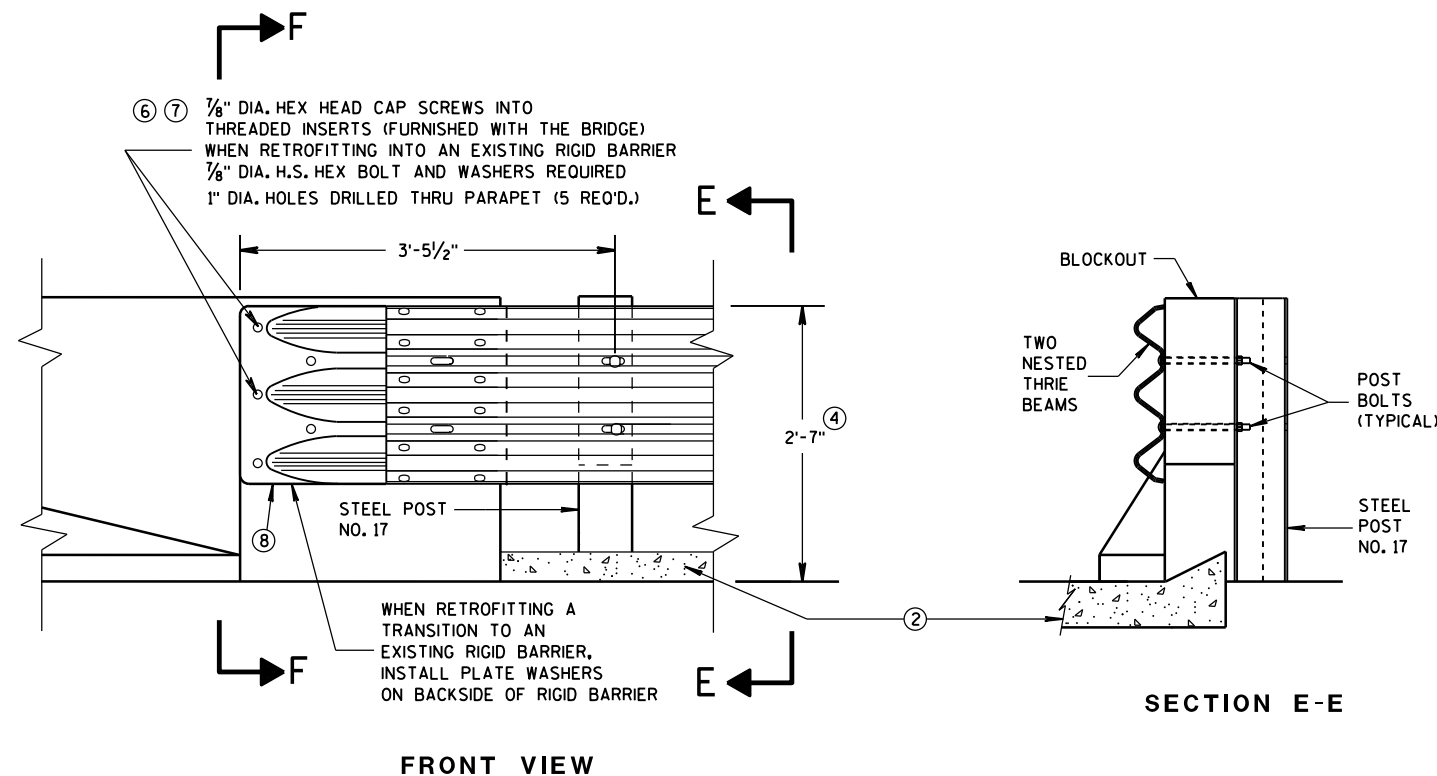
BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

(3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

(5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
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THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS

GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

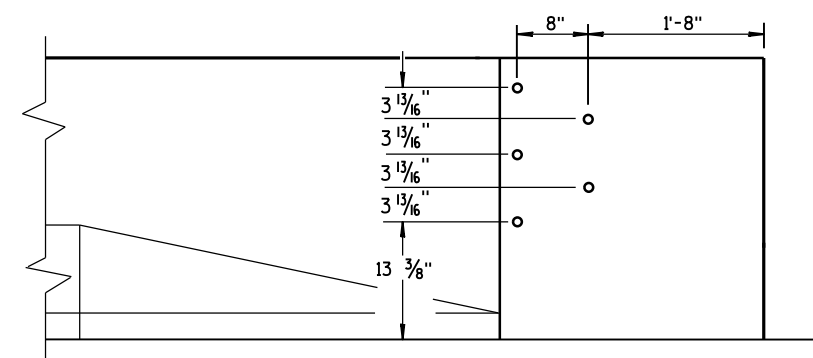
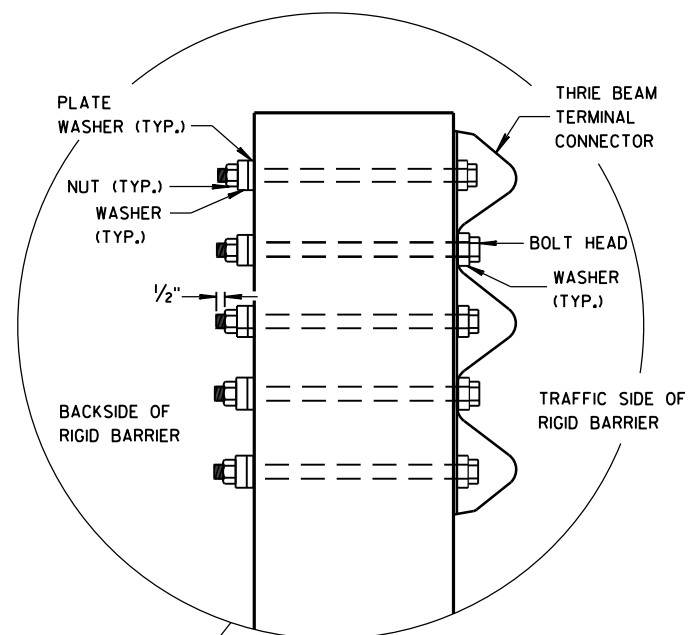
② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

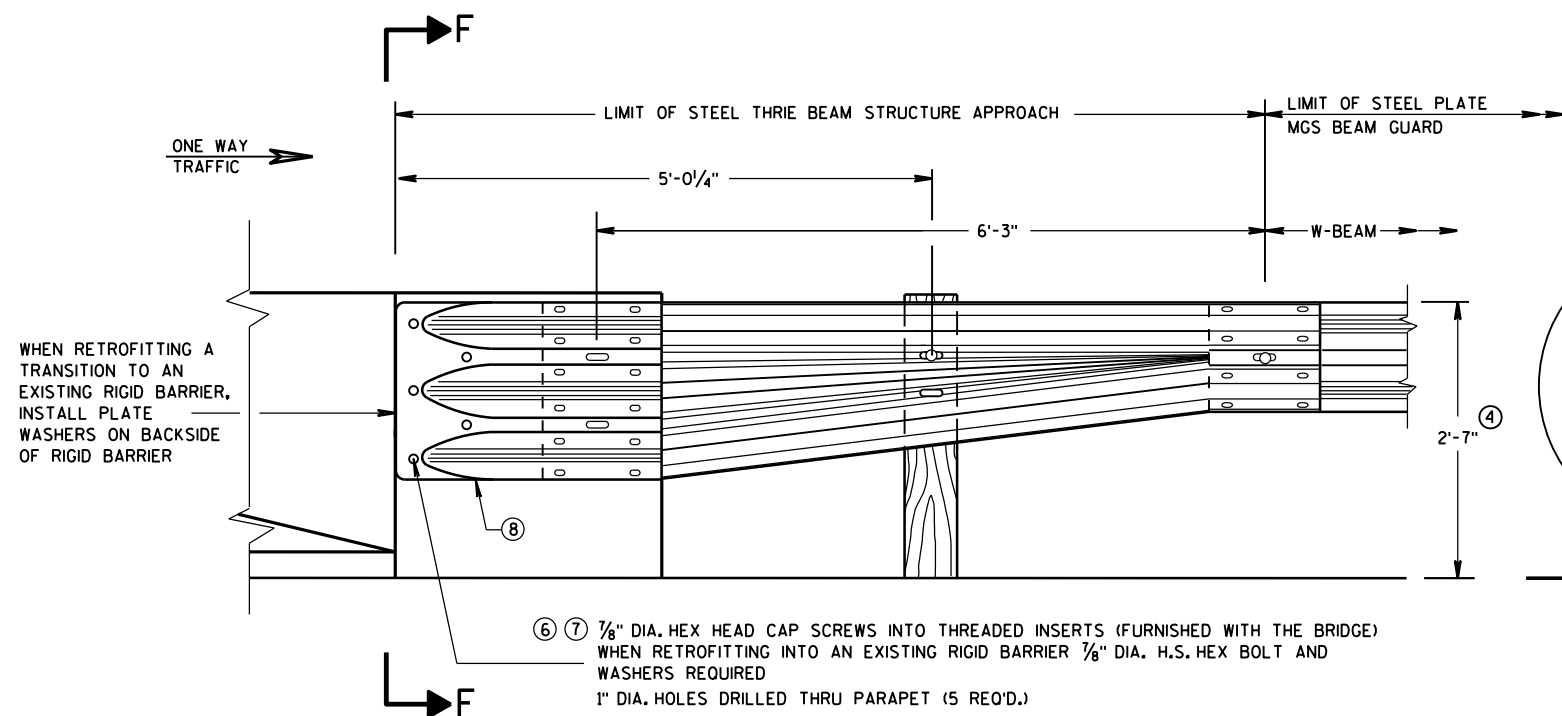
⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



DRILL HOLE LOCATION



W BEAM TRANSITION AND CONNECTION TO BRIDGE PARAPETS WITH SQUARE ENDS (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

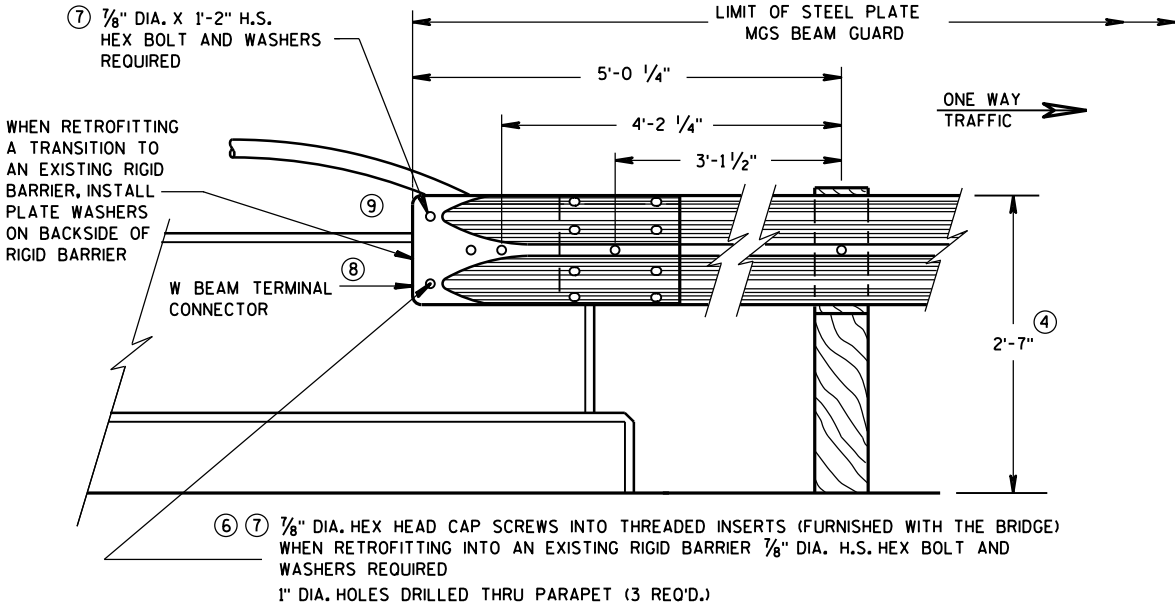
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June, 2015
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

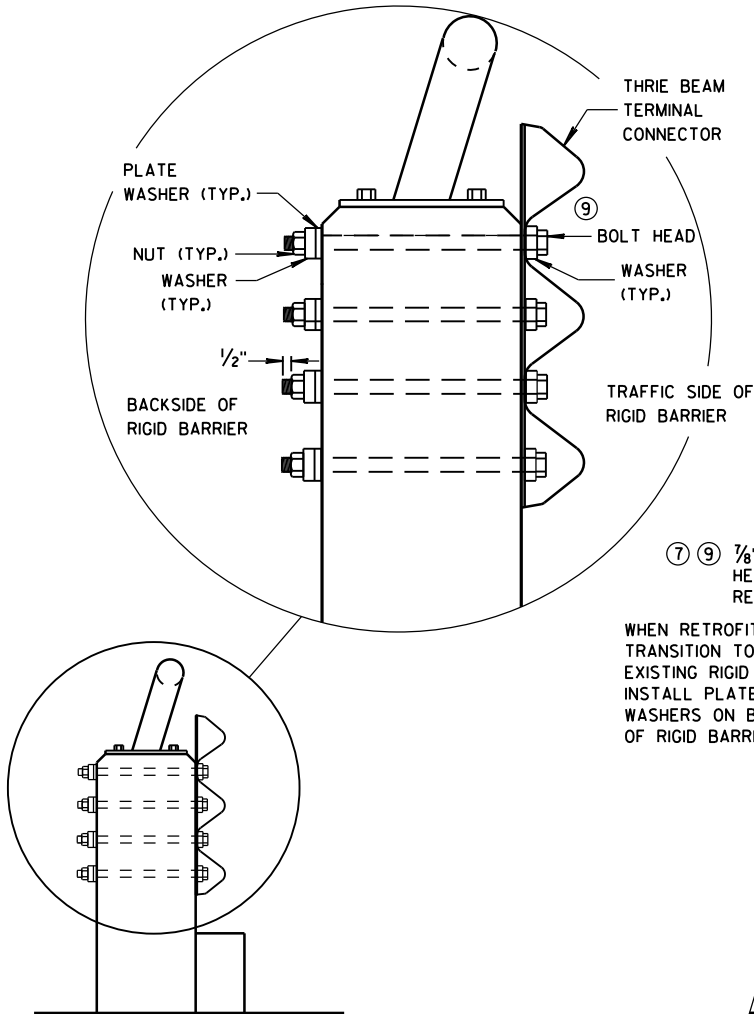
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

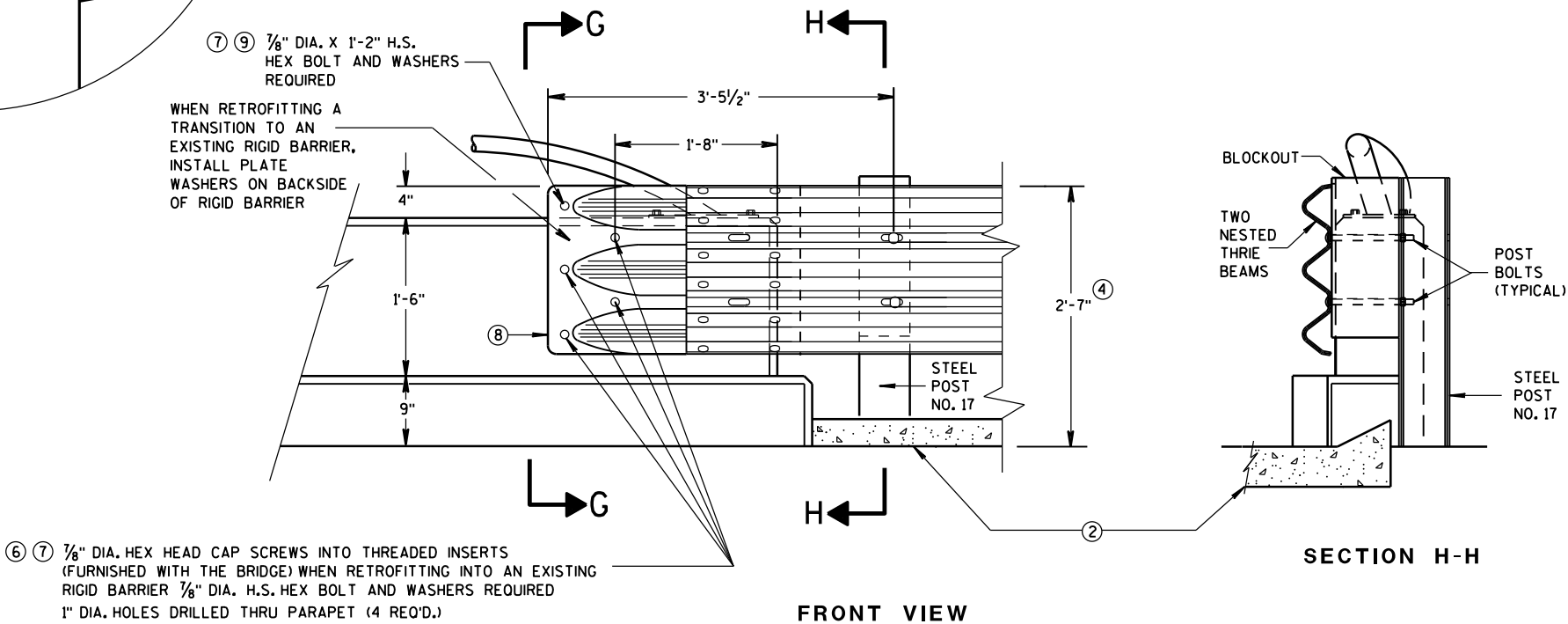
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{8}"$ THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 $\frac{1}{2}"$.
- ⑨ BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.



FRONT VIEW
W BEAM CONNECTION TO VERTICAL FACE PARAPET
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



SECTION G-G



FRONT VIEW

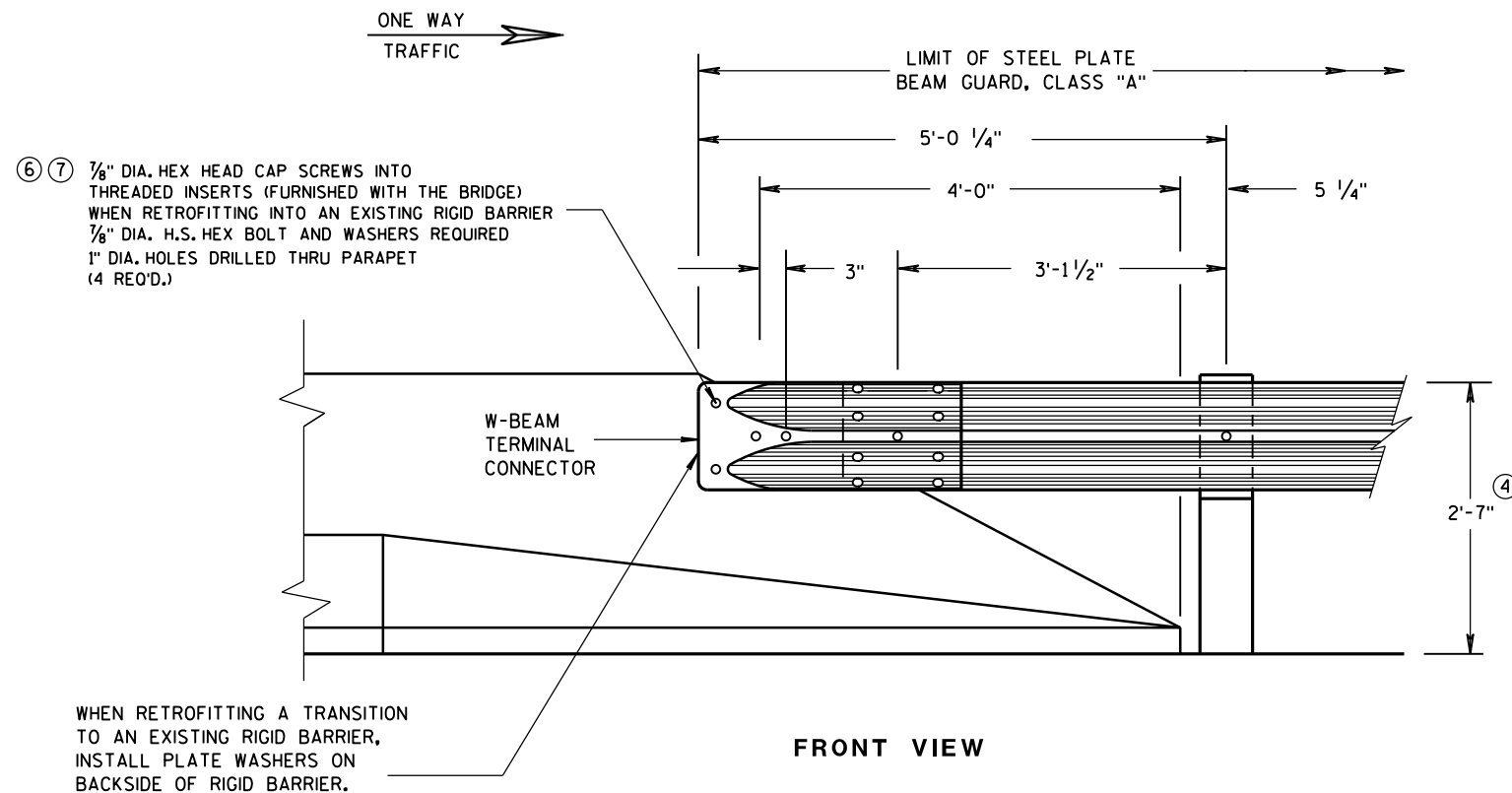
THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS

SECTION H-H

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

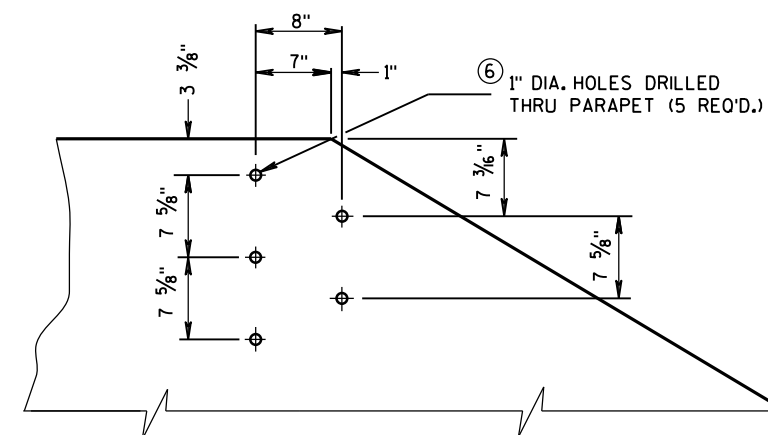
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ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

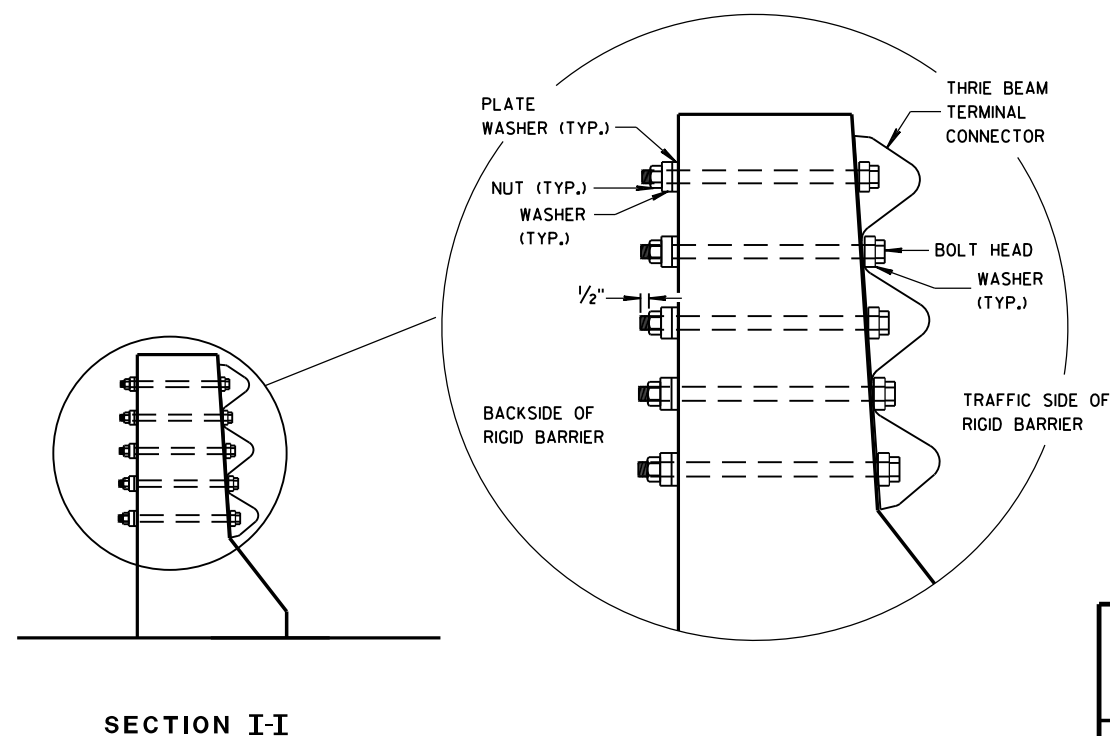
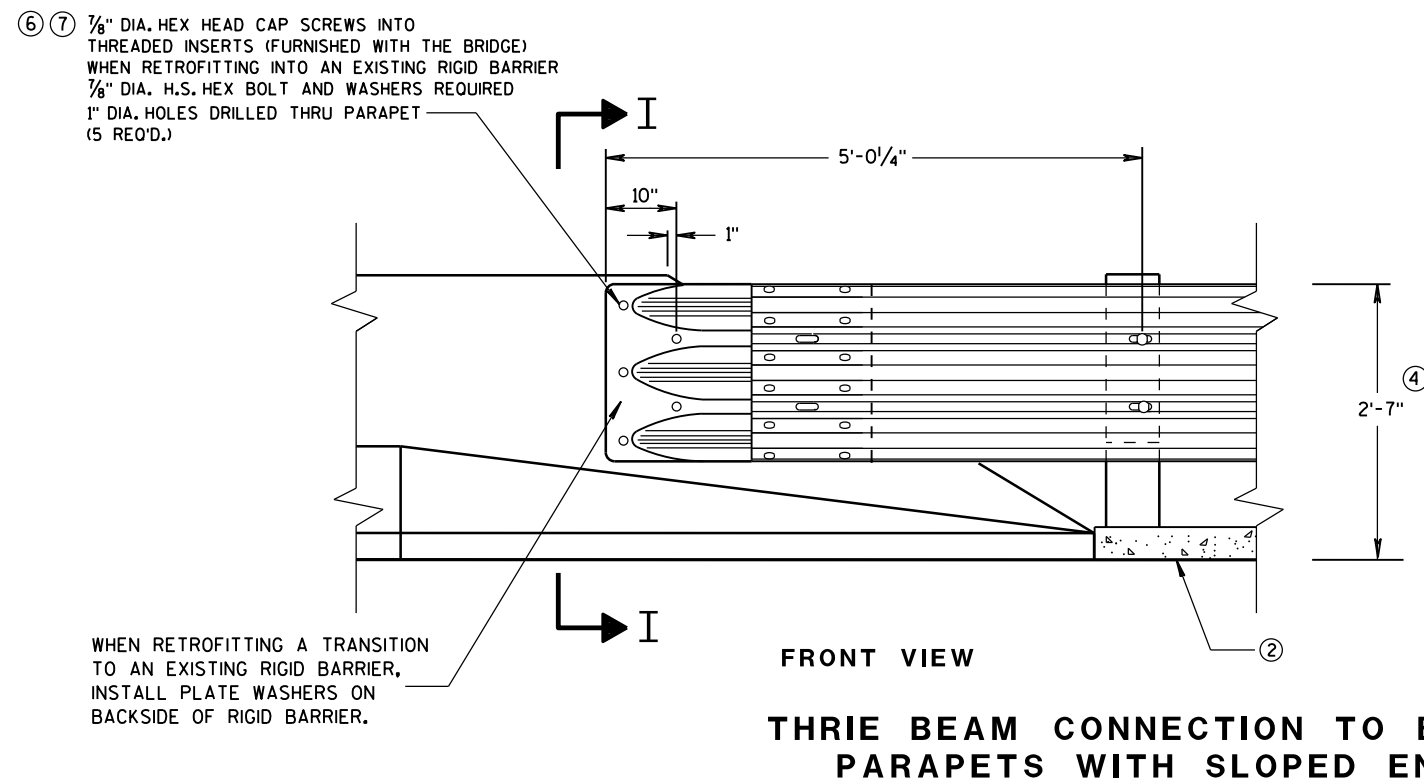


GENERAL NOTES

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



DRILL HOLE LOCATION AND PATTERN
FOR THRIE BEAM CONNECTION

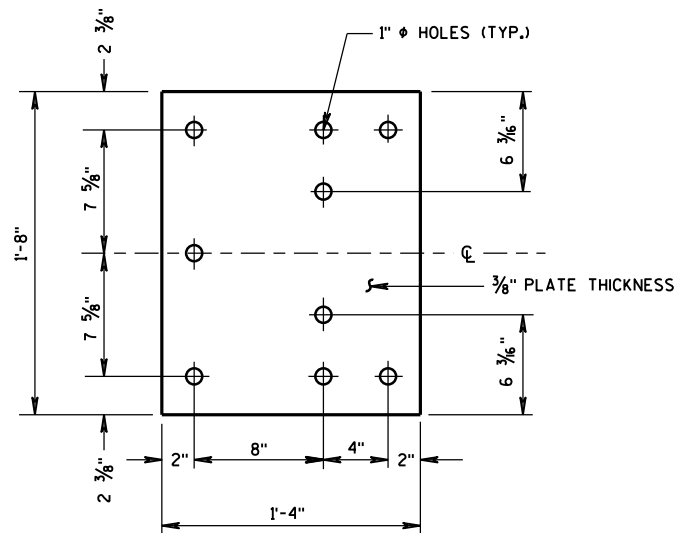


MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

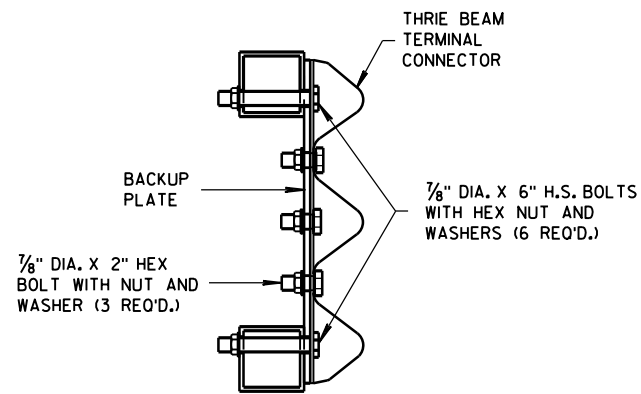
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DATE
FHWA

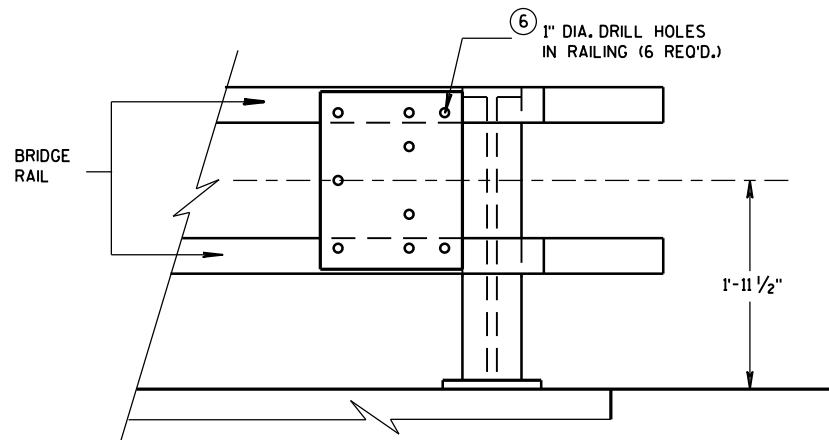
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



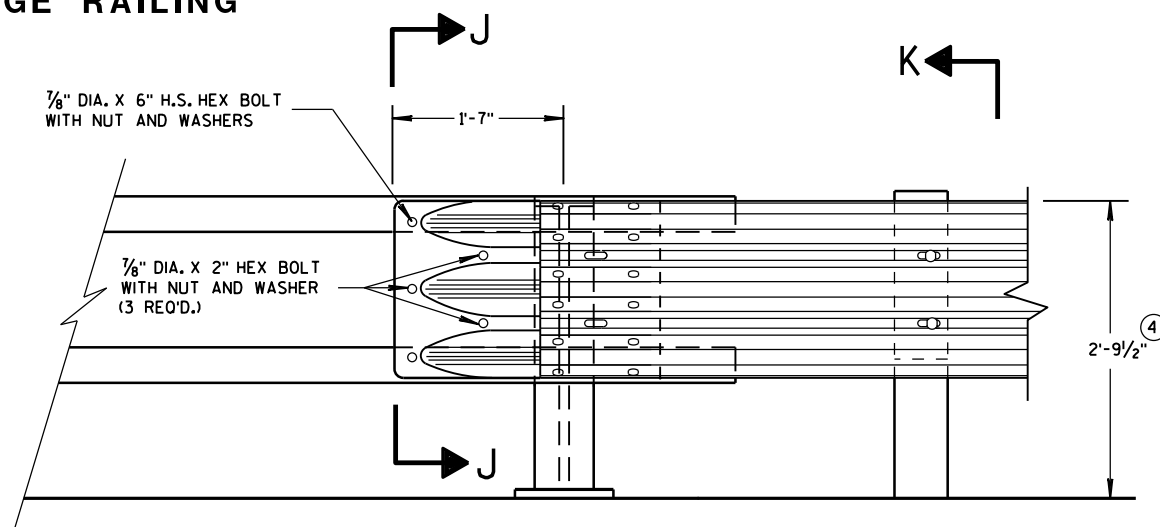
BACK-UP PLATE DETAIL



SECTION J-J

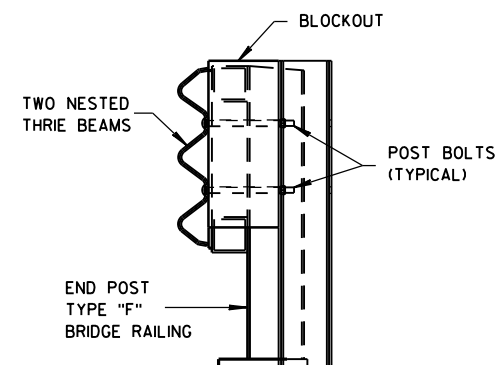


BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING



FRONT VIEW

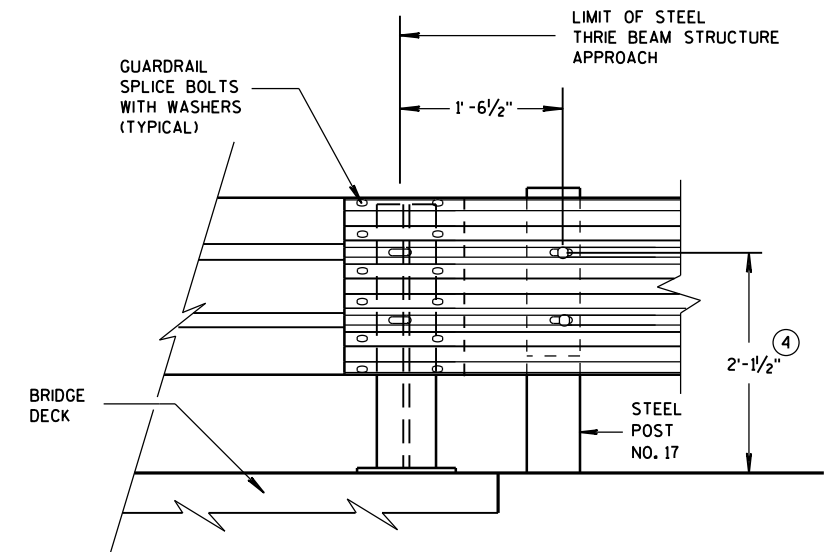
THRIE BEAM CONNECTION TO TUBULAR RAILING TYPE "F"



SECTION K-K

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.



FRONT VIEW

THRIE BEAM CONNECTION TO STEEL RAILING TYPE "W"

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

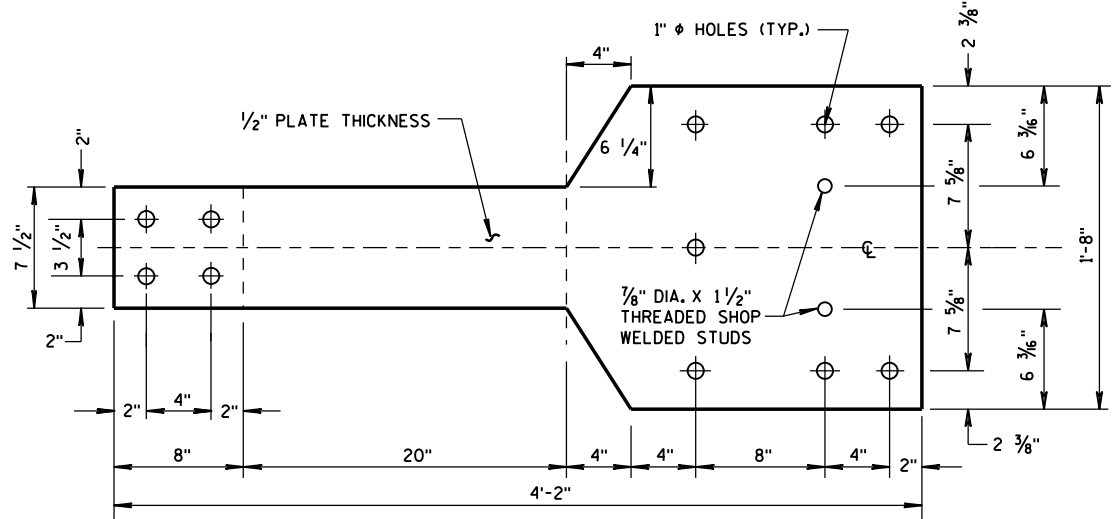
STATE OF WISCONSIN
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June, 2015
DATE
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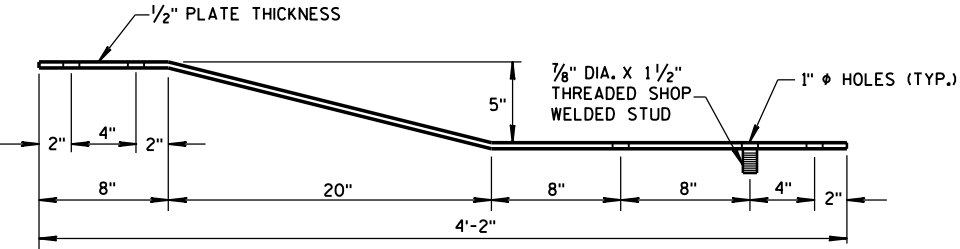
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

GENERAL NOTES

④ TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.

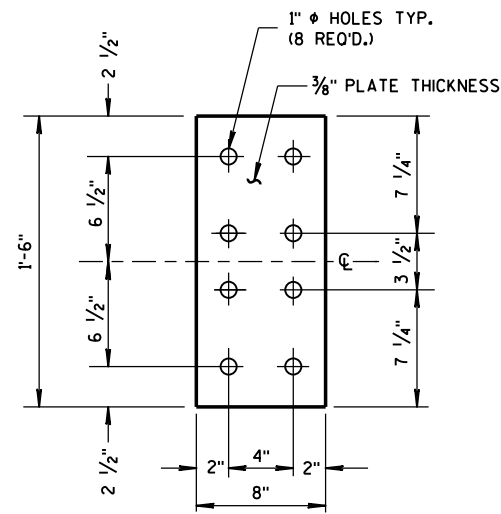


FRONT VIEW



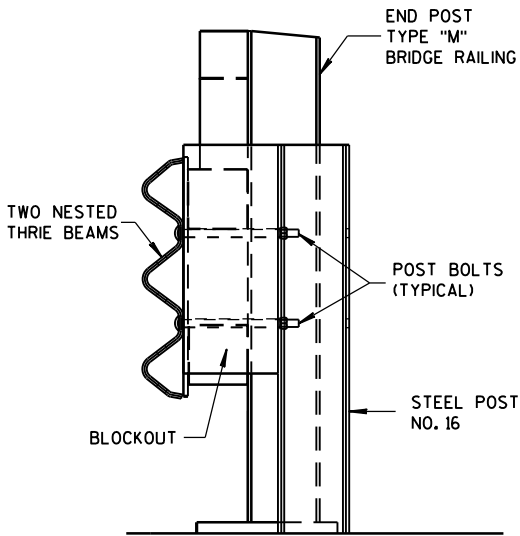
PLAN VIEW

BACK-UP PLATE DETAIL, TYPE "M"

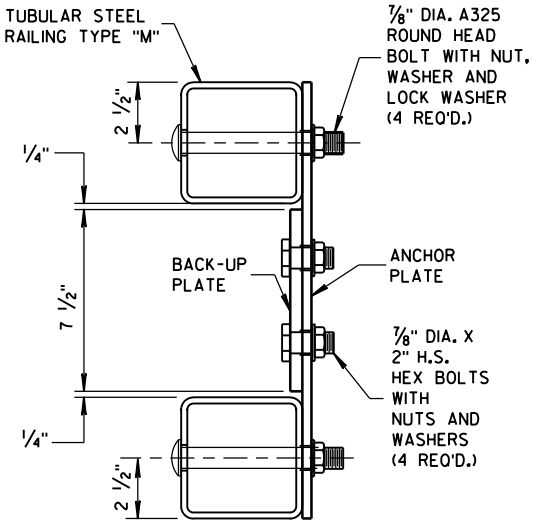


FRONT VIEW

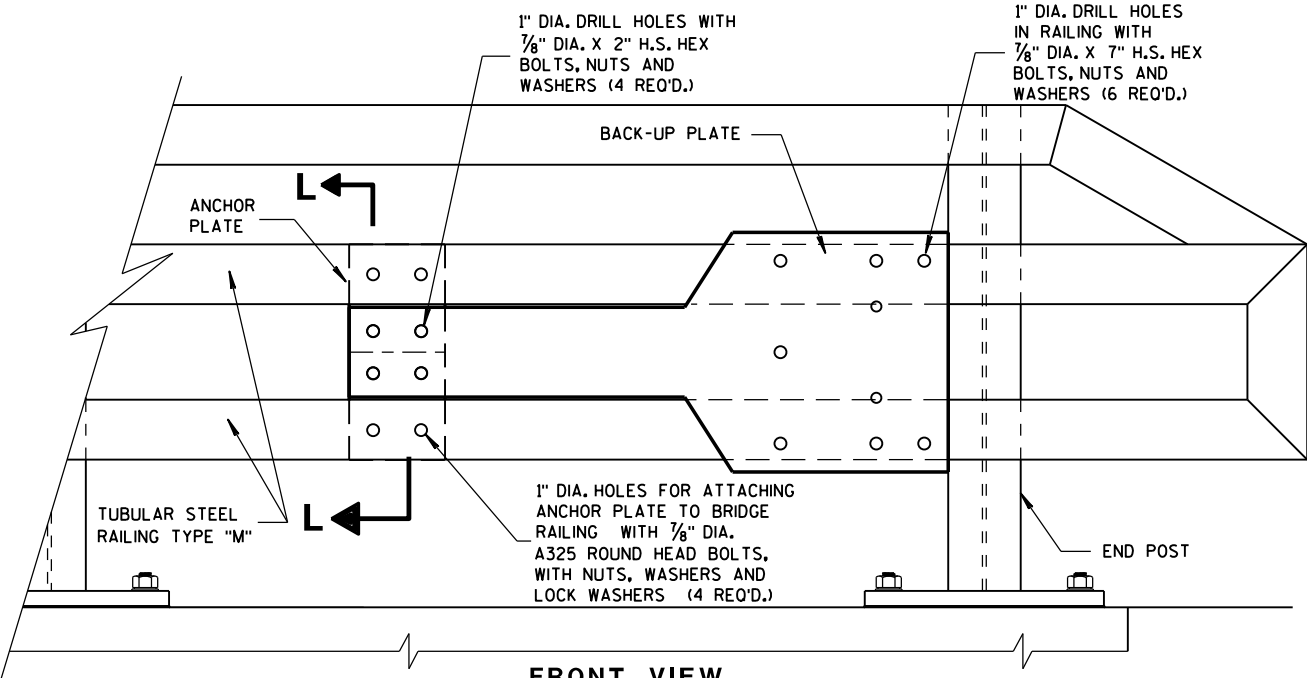
ANCHOR PLATE DETAIL, TYPE "M"



SECTION M-M

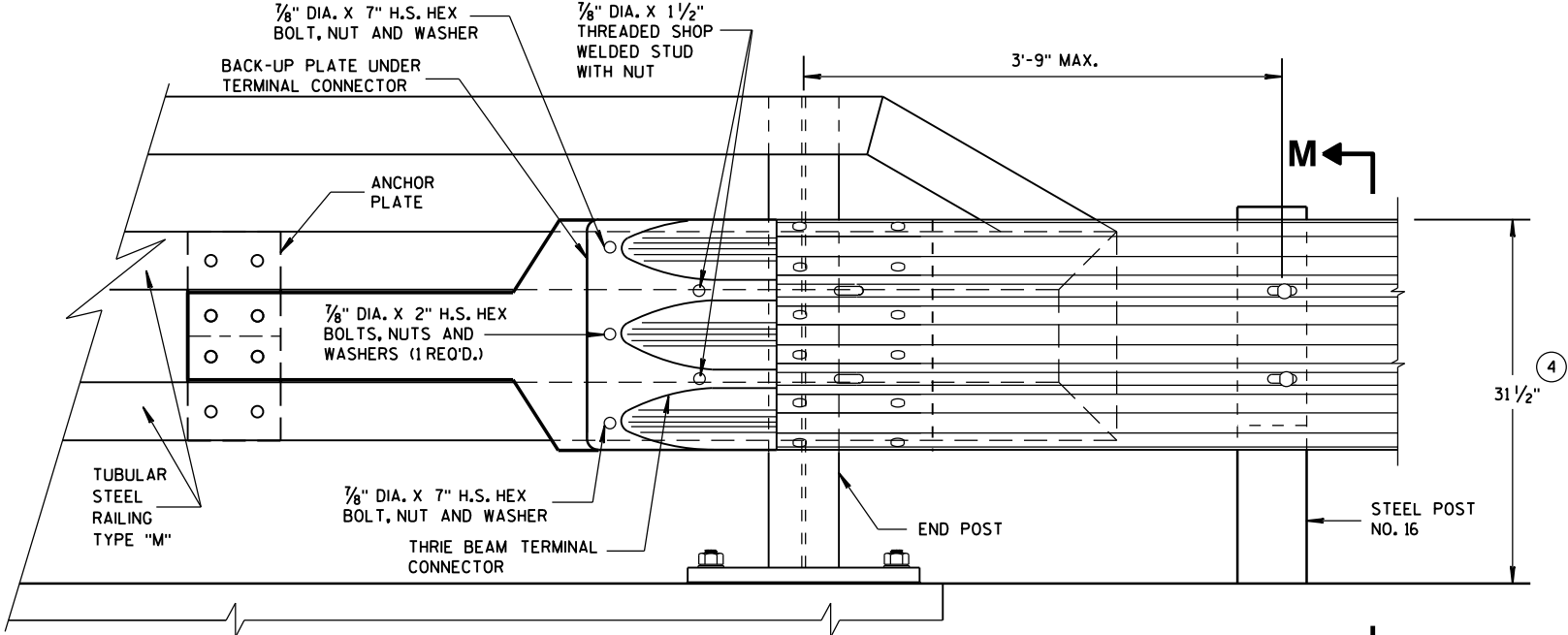


SECTION L-L

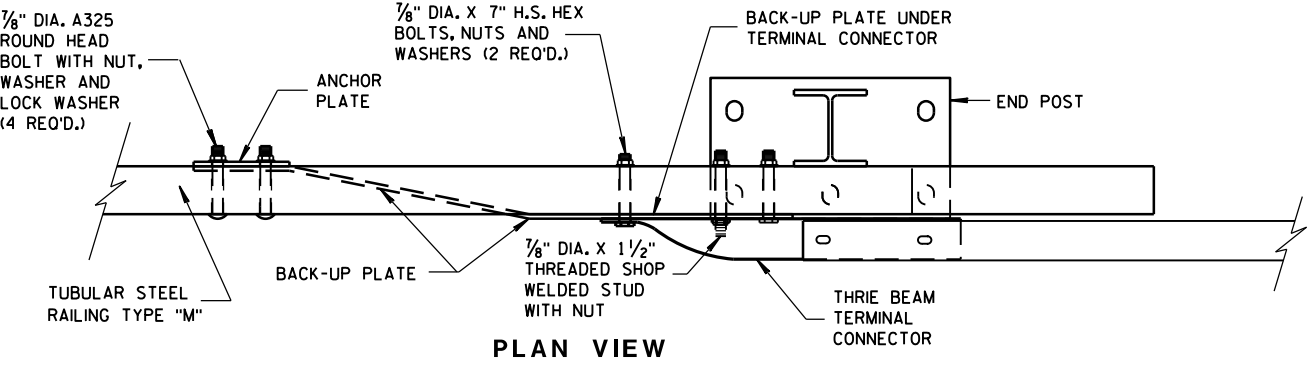


FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW



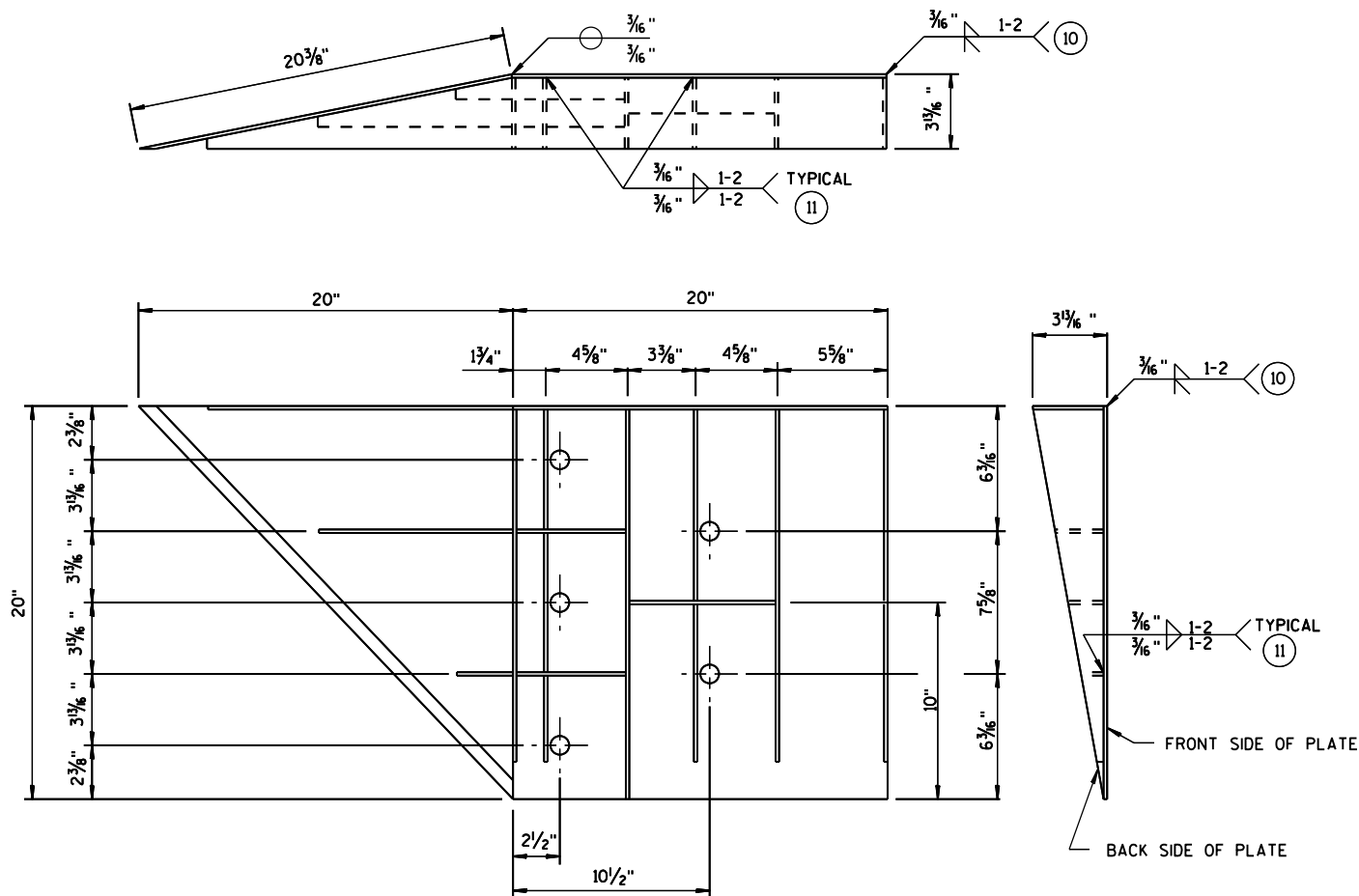
PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

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DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



WELDING INSTRUCTION
(VIEWED FROM BACK SIDE OF PLATE)

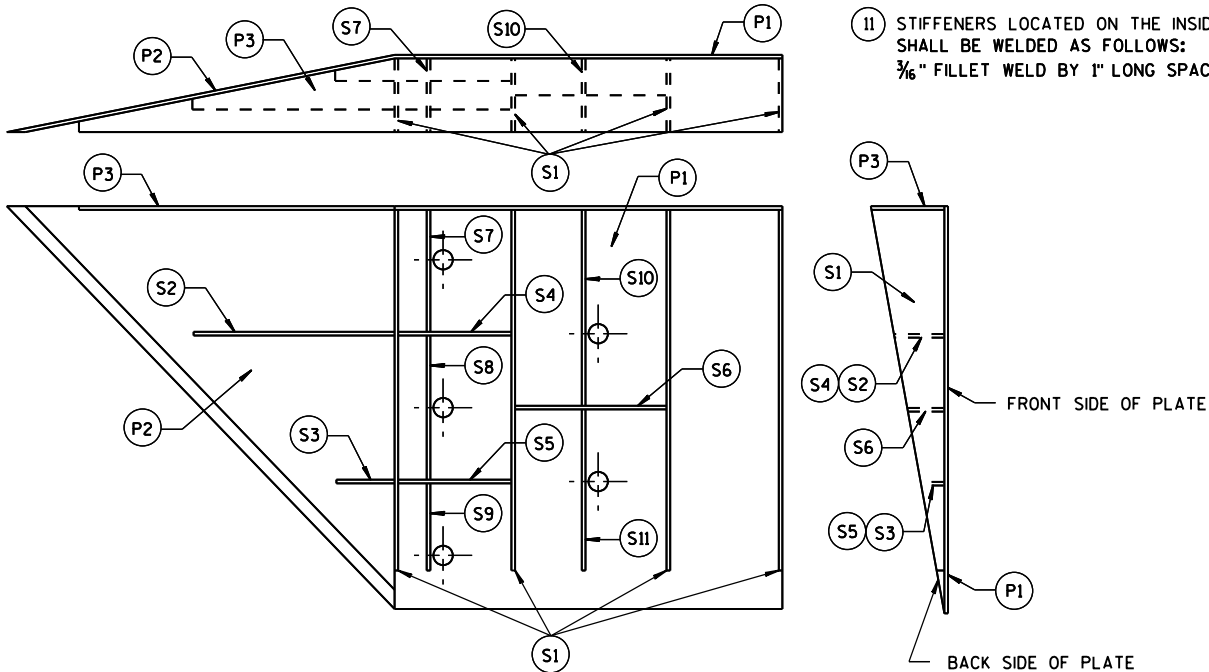


PLATE AND STIFFENER IDENTIFICATION
(VIEWED FROM BACK SIDE OF PLATE)

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	3/16"
P2	1		20" x 20" x 28 9/16"	3/16"
P3	1		39" x 3 5/8" x 20" x 19 5/16"	3/16"
S1	4		18 7/16" x 3 5/8" x 18 3/4"	1/4"
S2	1		10 1/4" x 2 1/16" x 10 3/8" x 1/2"	1/4"
S3	1		3" x 1 1/16" x 3 1/8" x 1/2"	1/4"
S4	1		6 1/8" x 2 1/16"	1/4"
S5	1		6 1/8" x 1 1/16"	1/4"
S6	1		7 3/4" x 1 3/4"	1/4"
S7	1		2 9/16" x 6" x 3 5/8" x 5 1/8"	1/4"
S8	1		1 5/32" x 7 1/2" x 2 1/2" x 7 3/8"	1/4"
S9	1		6 1/16" x 6 3/16" x 1 7/32"	1/4"
S10	1		1 7/8" x 9 7/8" x 3 5/8" x 9 1/16"	1/4"
S11	1		8 1/2" x 8 3/4" x 1 1/16"	1/4"

SINGLE SLOPE CONNECTION PLATE

GENERAL NOTES

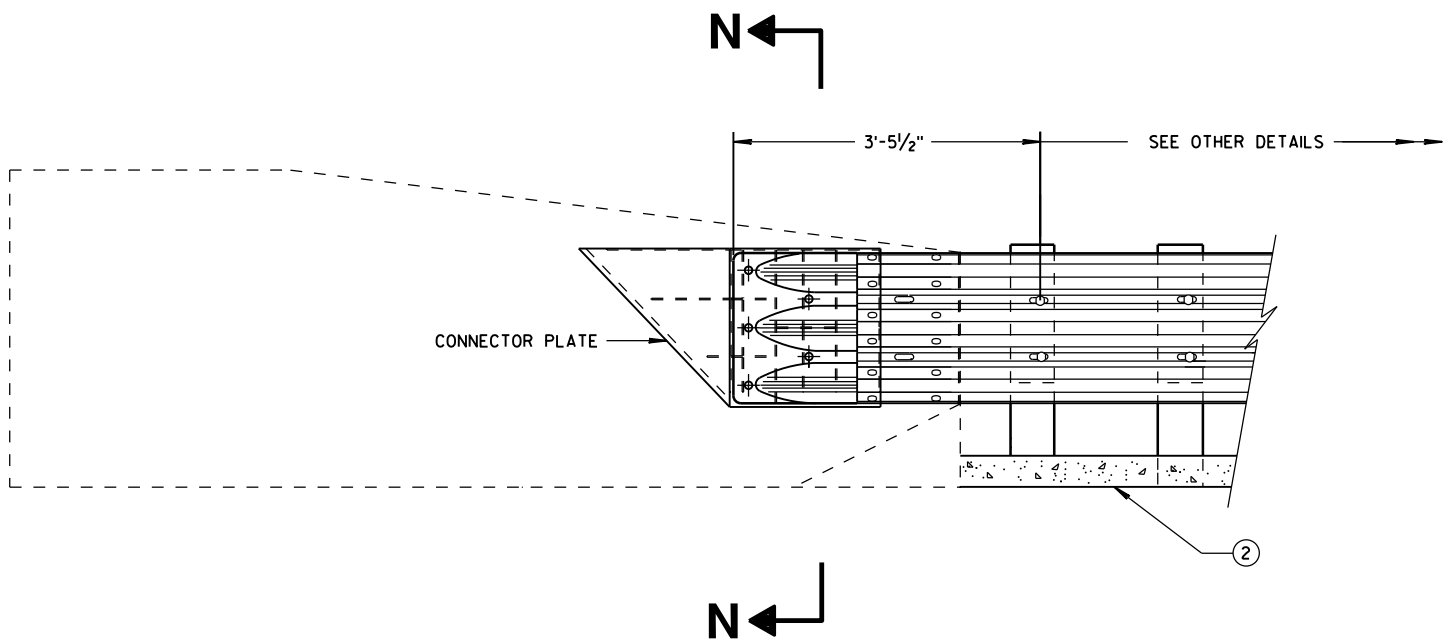
- COVER PLATE PANELS ARE 3/16" THICK.
- ALL STIFFENERS ARE 1/4" THICK.
- CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.
- FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.
- ALL HOLE DIAMETERS SHALL BE 1".
- FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

- 10 STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND 3/16" FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- 11 STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
3/16" FILLET WELD BY 1" LONG SPACED AT 2".

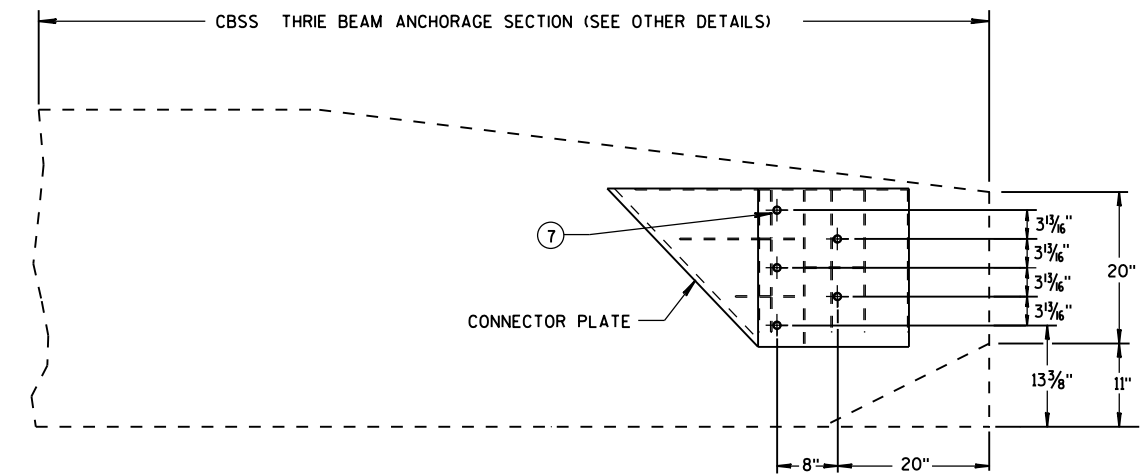
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER



THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



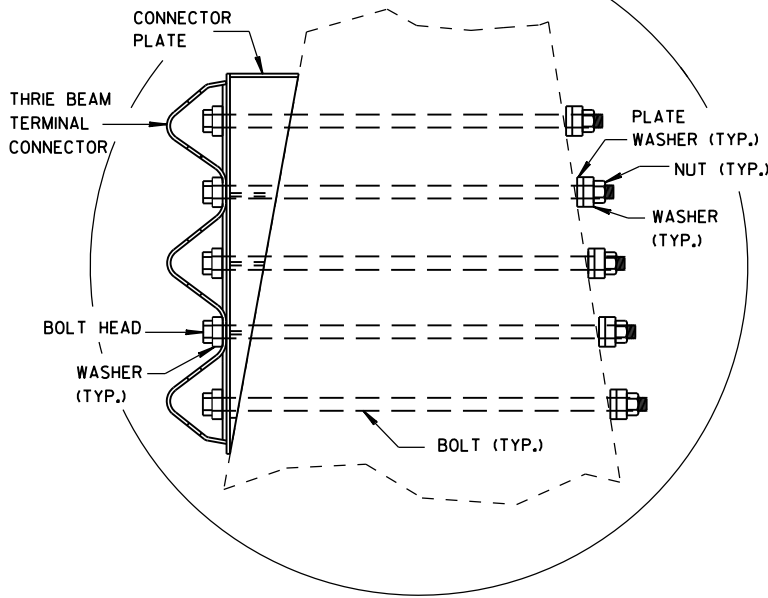
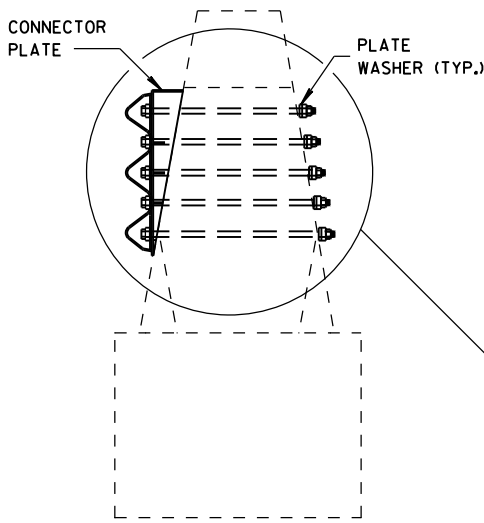
SINGLE SLOPE CONNECTION PLATE PLACEMENT

GENERAL NOTES

CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

(2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

(7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

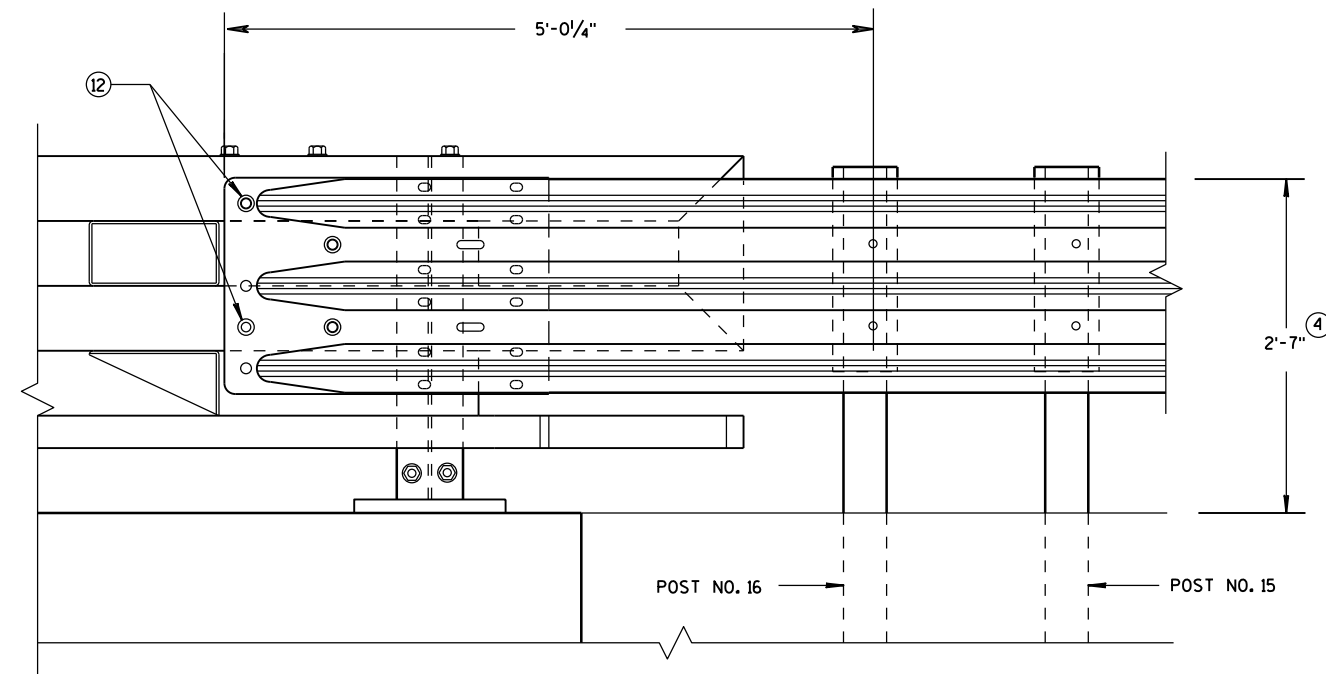
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

GENERAL NOTES

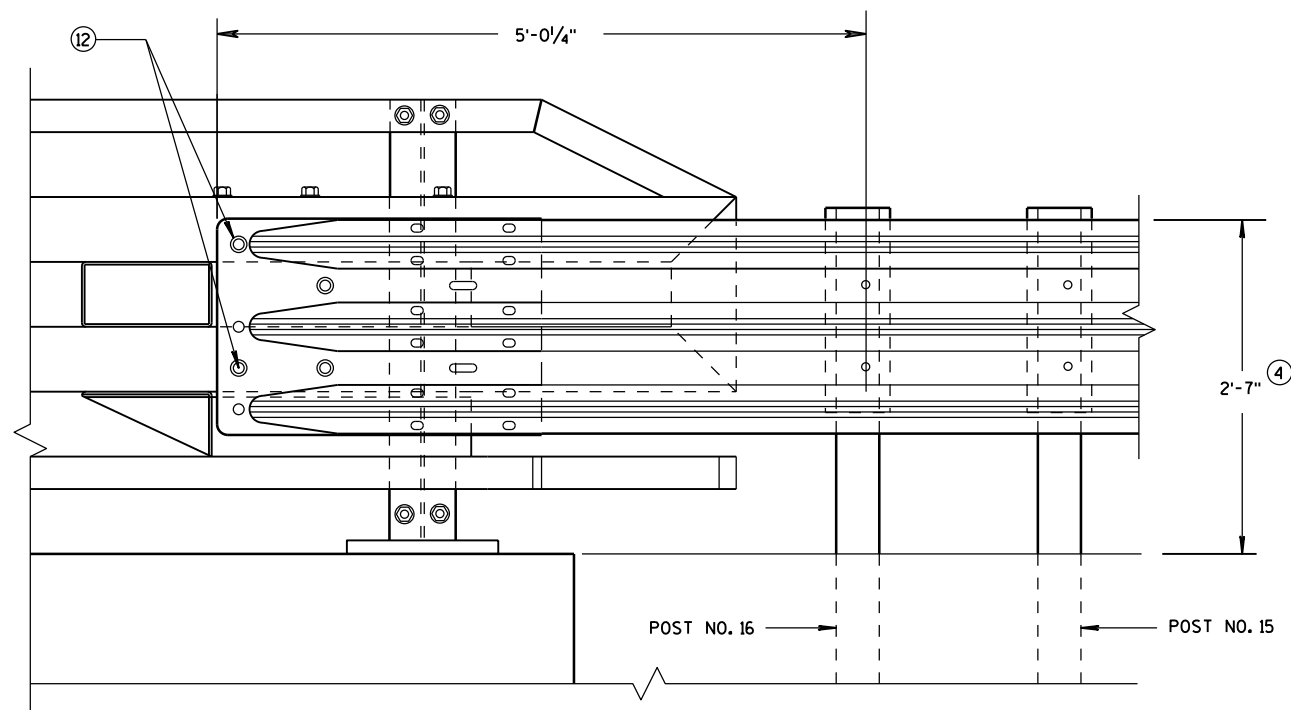
④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



ELEVATION OF DETAIL AT NY3 END POST

THRIE BEAM RAIL ATTACHMENT



ELEVATION OF DETAIL AT NY4 END POST

THRIE BEAM RAIL ATTACHMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

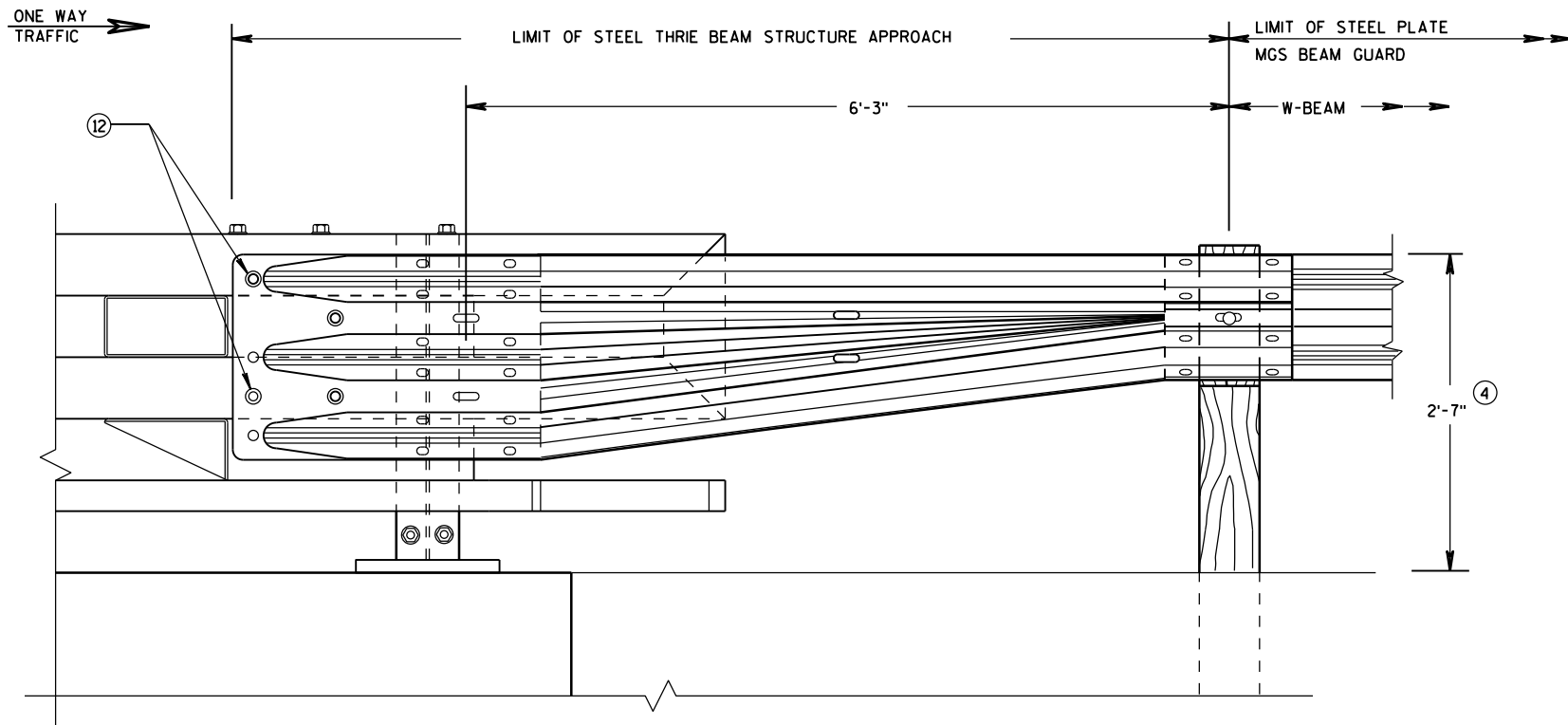
APPROVED
June, 2015

DATE

FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT
ENGINEER

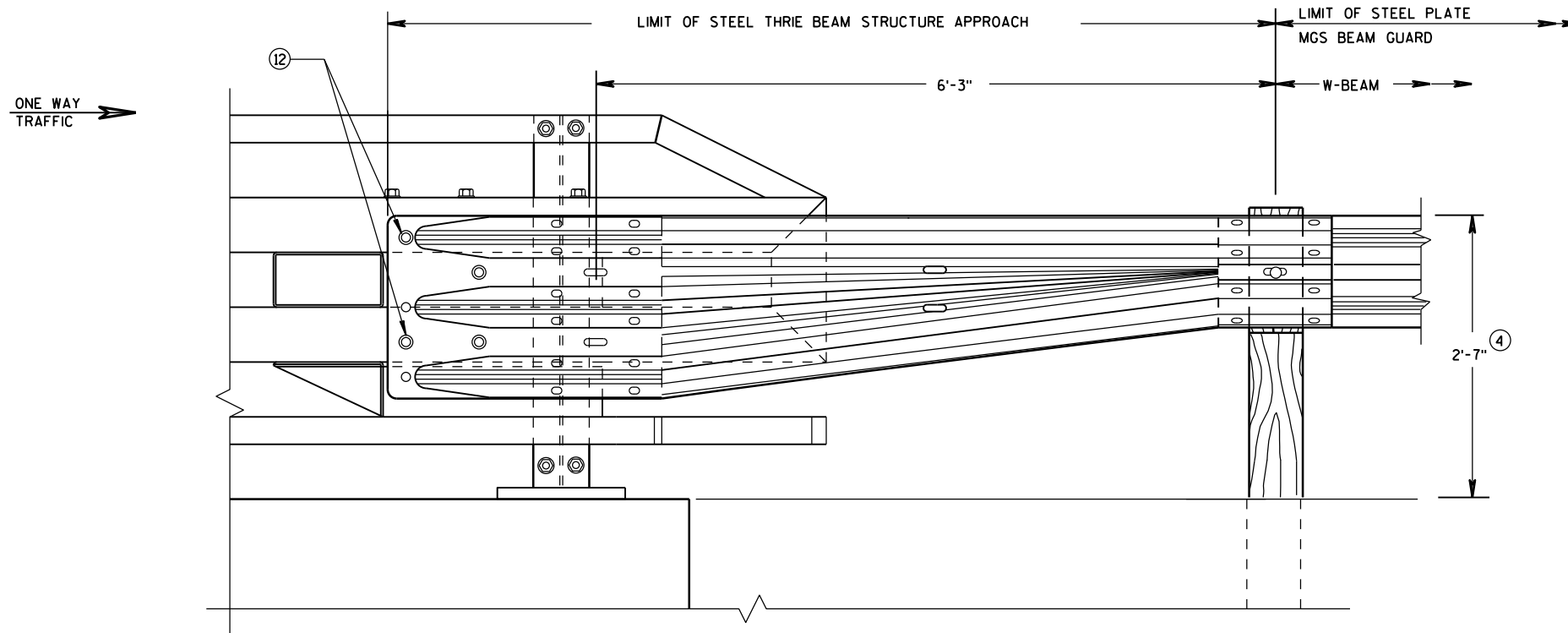


FRONT VIEW

**W BEAM TRANSITION AND
CONNECTION TO BRIDGE RAILING TYPE "NY3"**
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



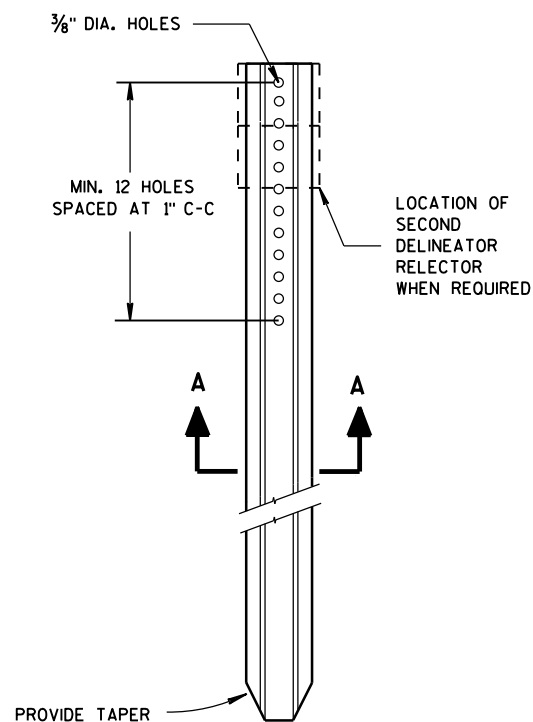
FRONT VIEW

**W BEAM TRANSITION AND
CONNECTION TO BRIDGE RAILING TYPE "NY4"**
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

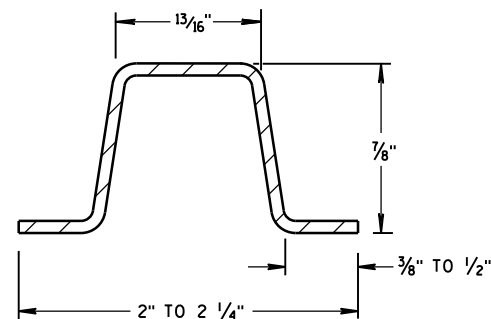
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED June, 2015	/S/ Jerry H. Zogg
DATE	ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	

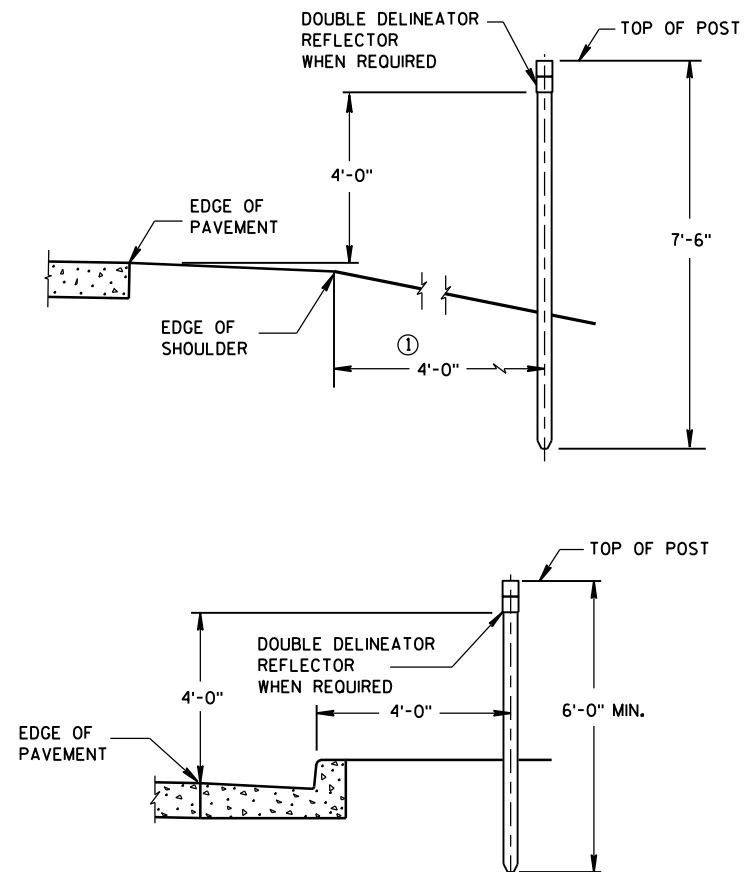


DELINEATOR POST

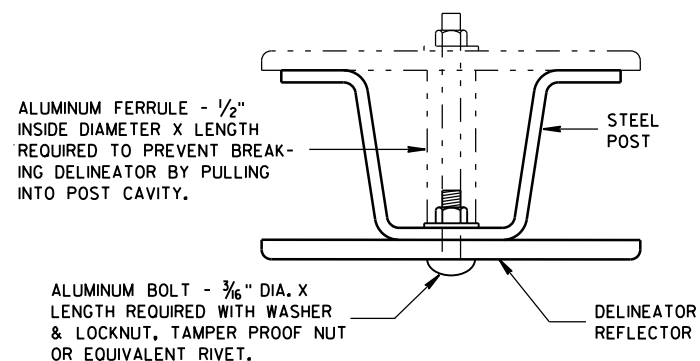
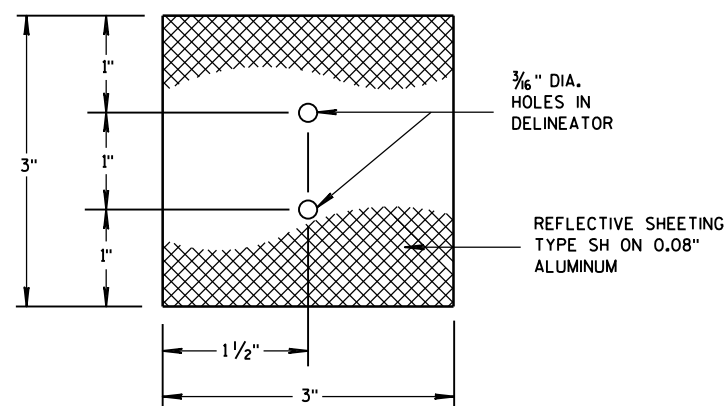


SECTION A-A

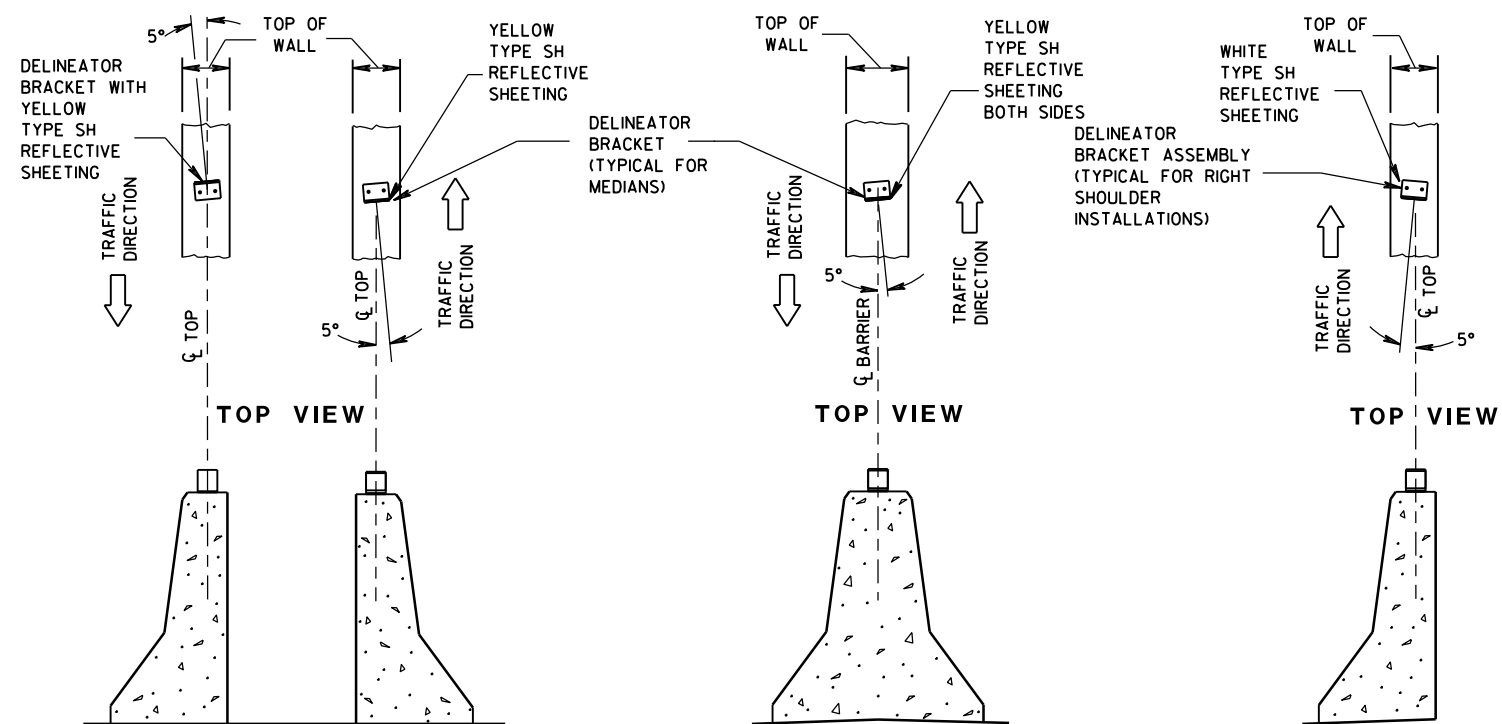
WEIGHT 1.12 LBS PER FT. ± 0.1 LB.



TYPICAL INSTALLATIONS OF DELINEATOR POSTS

MOUNTING DETAIL
FOR DELINEATOR REFLECTOR

3" x 3" DELINEATOR REFLECTOR



DOUBLE BARRIERS IN MEDIAN

MEDIAN BARRIER

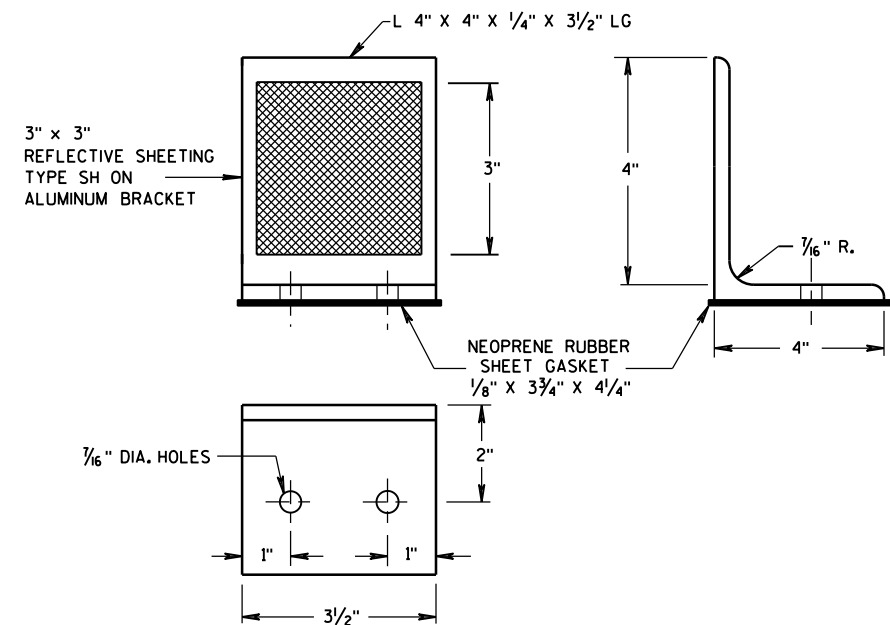
BARRIER LOCATED
TO RT. OF TRAFFIC FLOW

LOCATION AND AIMING DETAILS FOR DELINEATOR BRACKETS MOUNTED ON CONCRETE BARRIERS

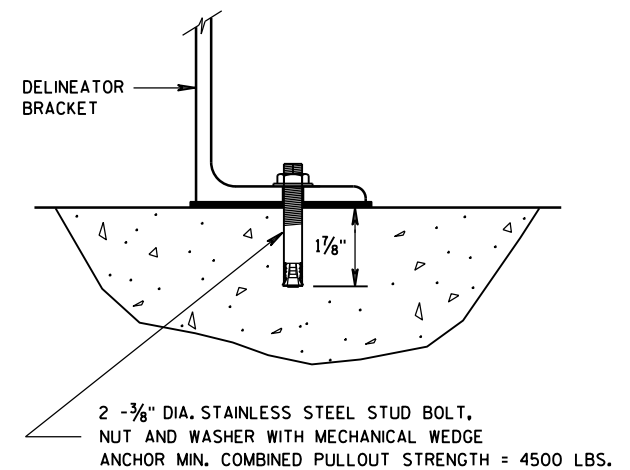
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① DELINEATORS SHALL BE PLACED AT A CONSTANT DISTANCE FROM THE EDGE OF THE SHOULDER FOR THE LENGTH OF THE INSTALLATION.



DELINEATOR BRACKET

DELINEATOR BRACKET
MOUNTING DETAIL

DELINEATOR POST,
DELINEATOR REFLECTOR AND
DELINEATOR BRACKET
WITH REFLECTIVE SHEETING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

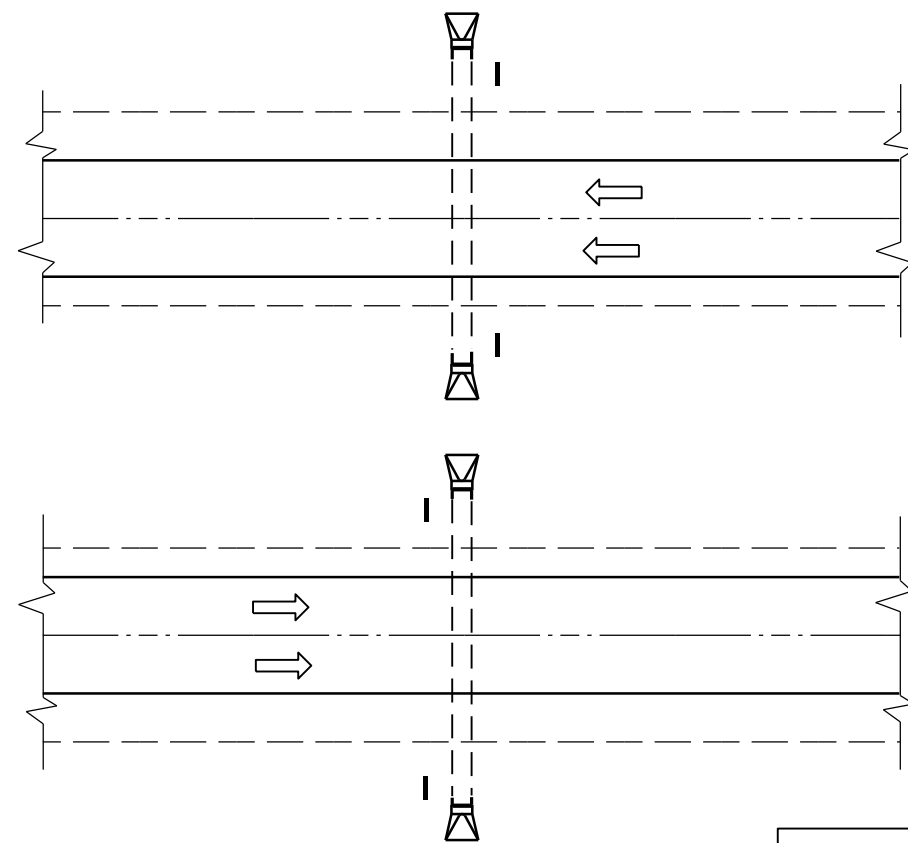
APPROVED

4-18-16

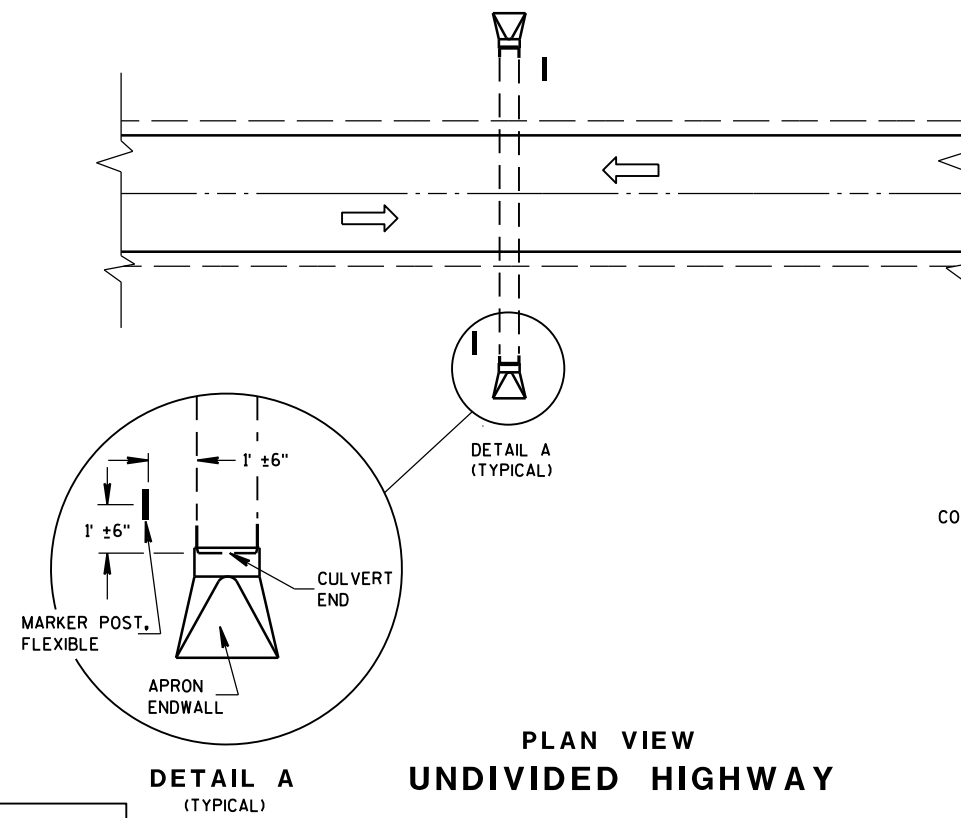
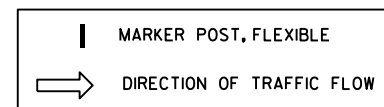
DATE

FHWA

/S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER



PLAN VIEW
DIVIDED HIGHWAY

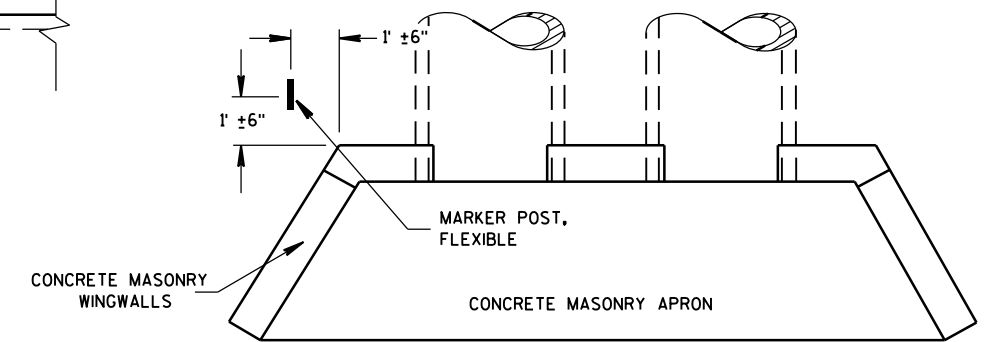


PLAN VIEW
UNDIVIDED HIGHWAY

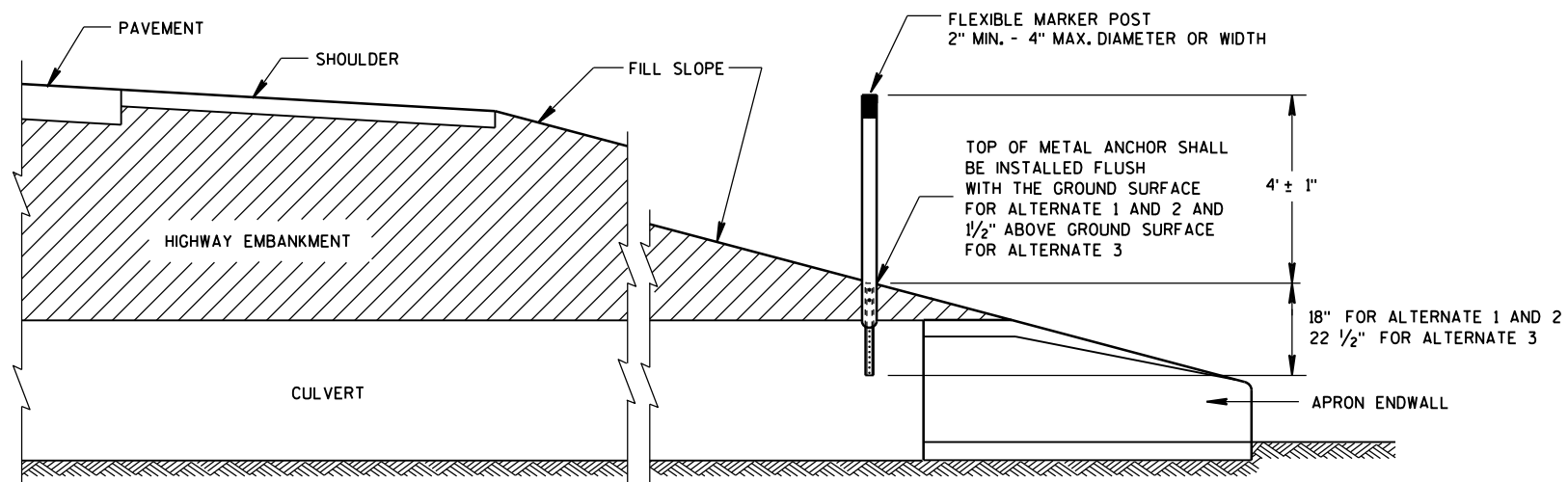
FLEXIBLE MARKER POST LOCATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



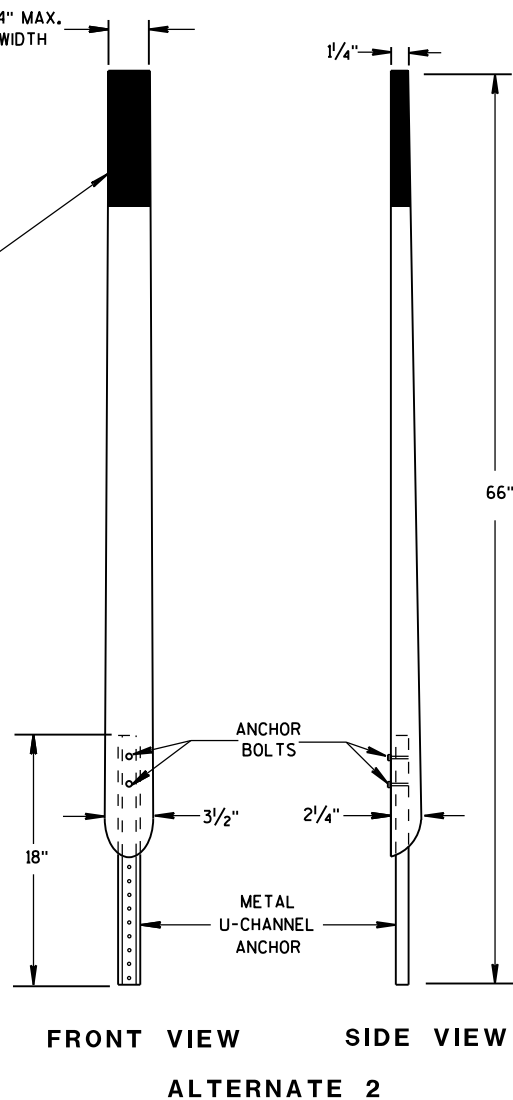
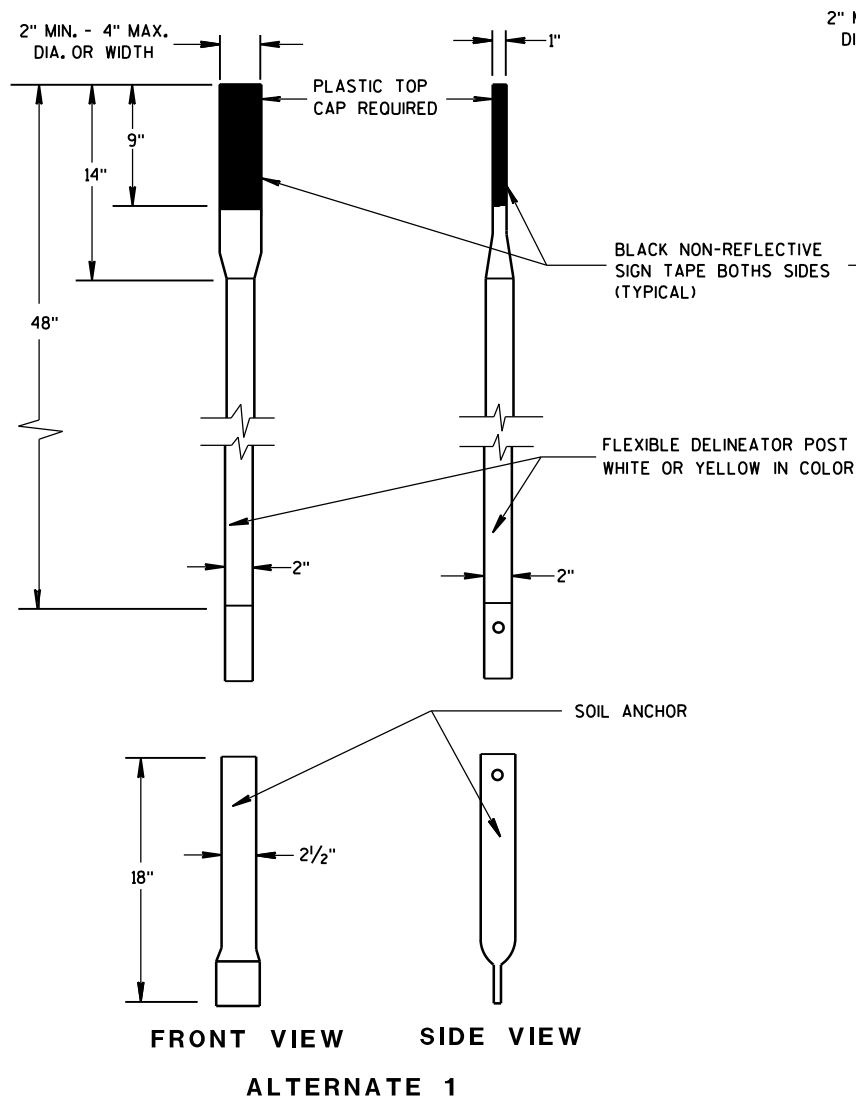
PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH



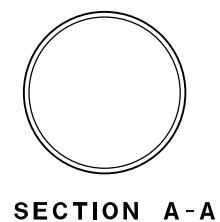
CROSS SECTION
FLEXIBLE MARKER POST

FLEXIBLE MARKER POST
FOR CULVERT END

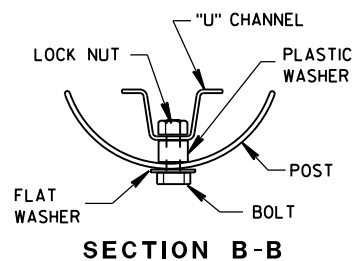
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



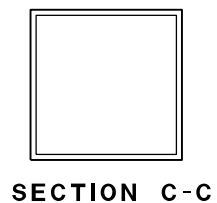
FLEXIBLE MARKER POSTS



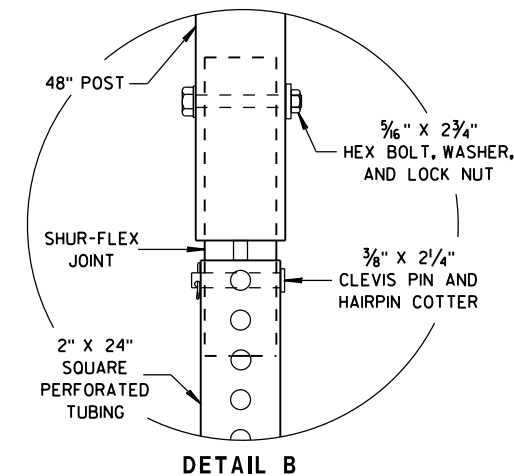
SECTION A-A



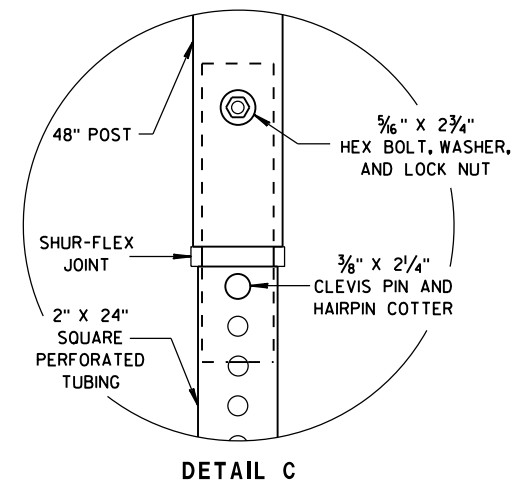
SECTION B-B



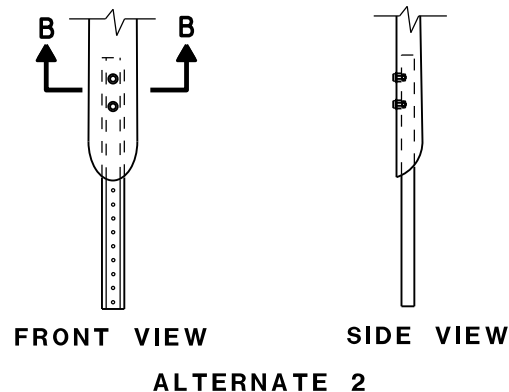
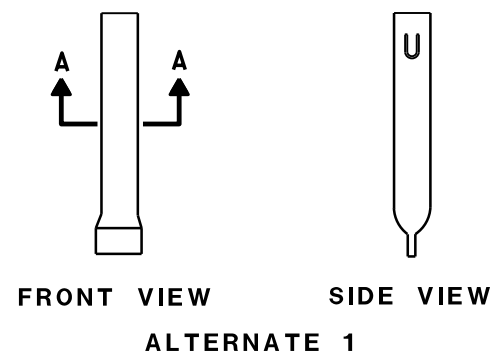
SECTION C-C



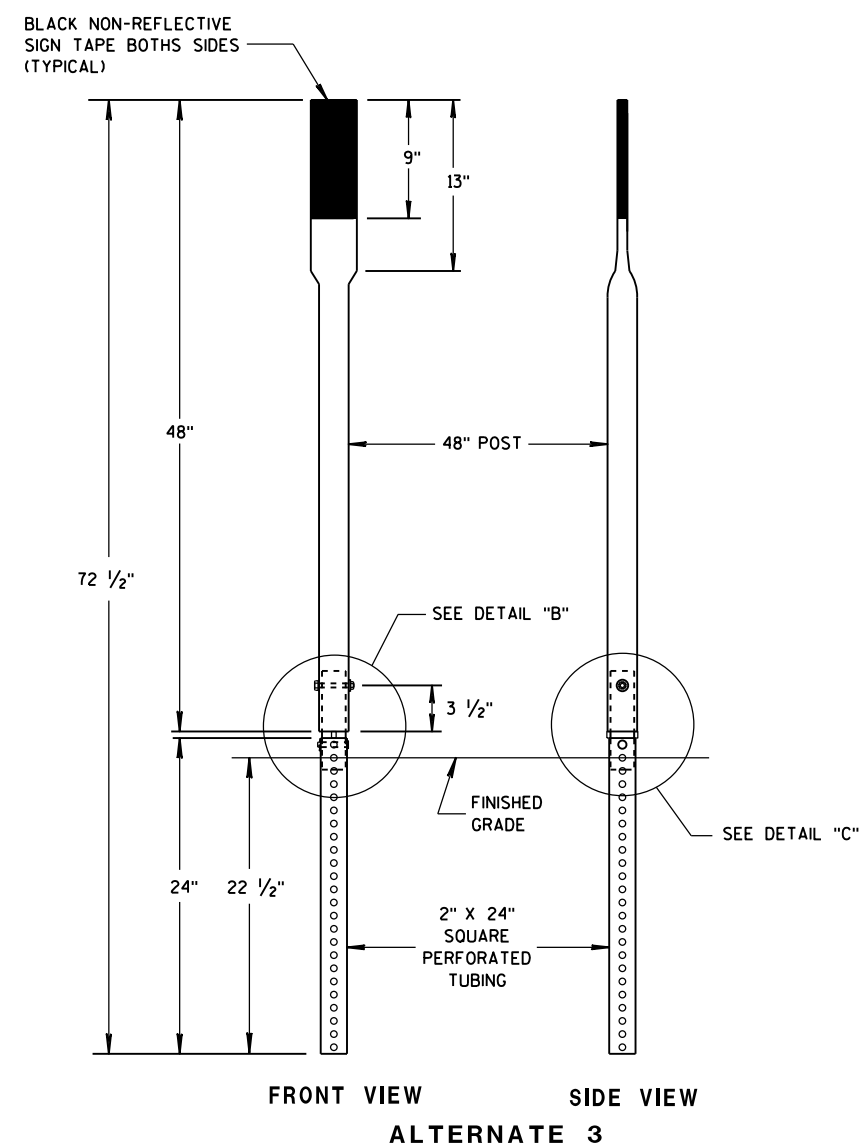
DETAIL B



DETAIL C

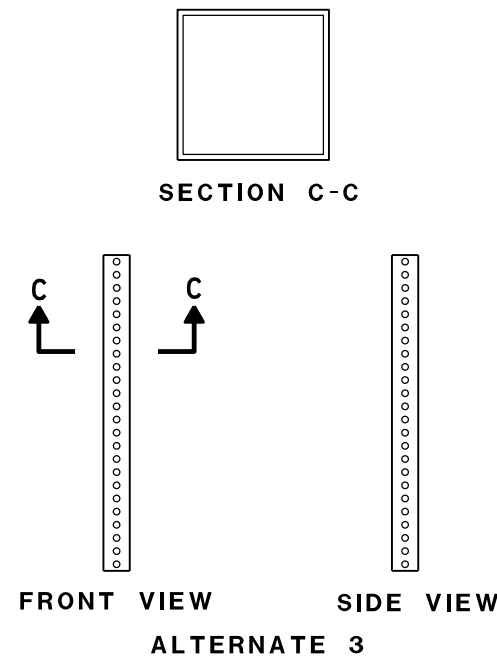


FLEXIBLE MARKER POST ANCHORS



FRONT VIEW SIDE VIEW

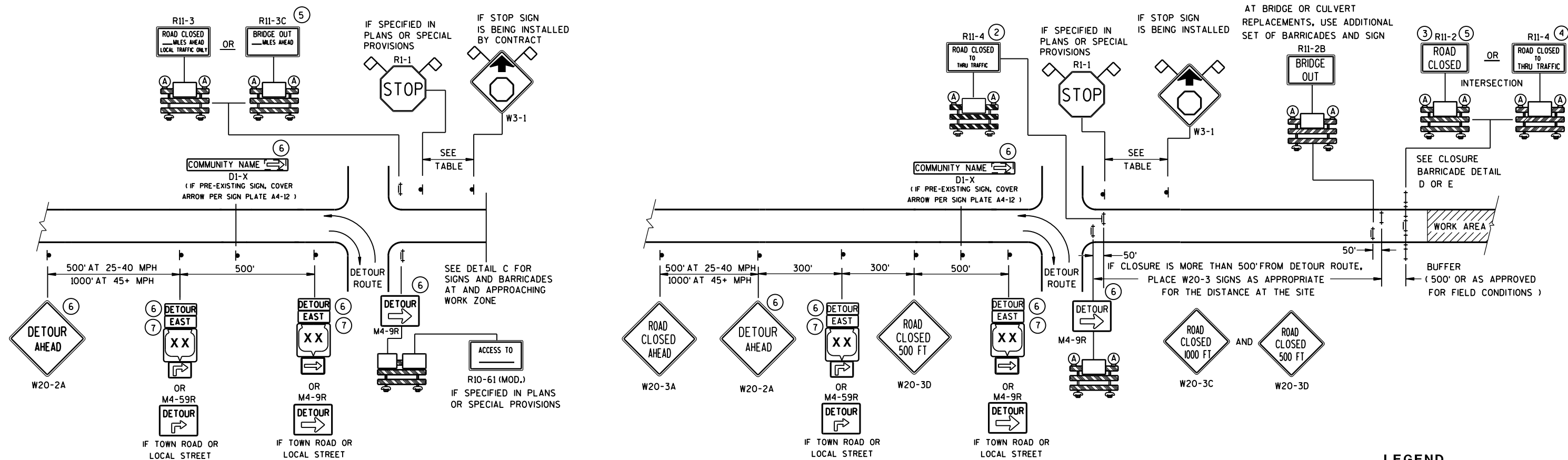
ALTERNATE 3



FRONT VIEW SIDE VIEW

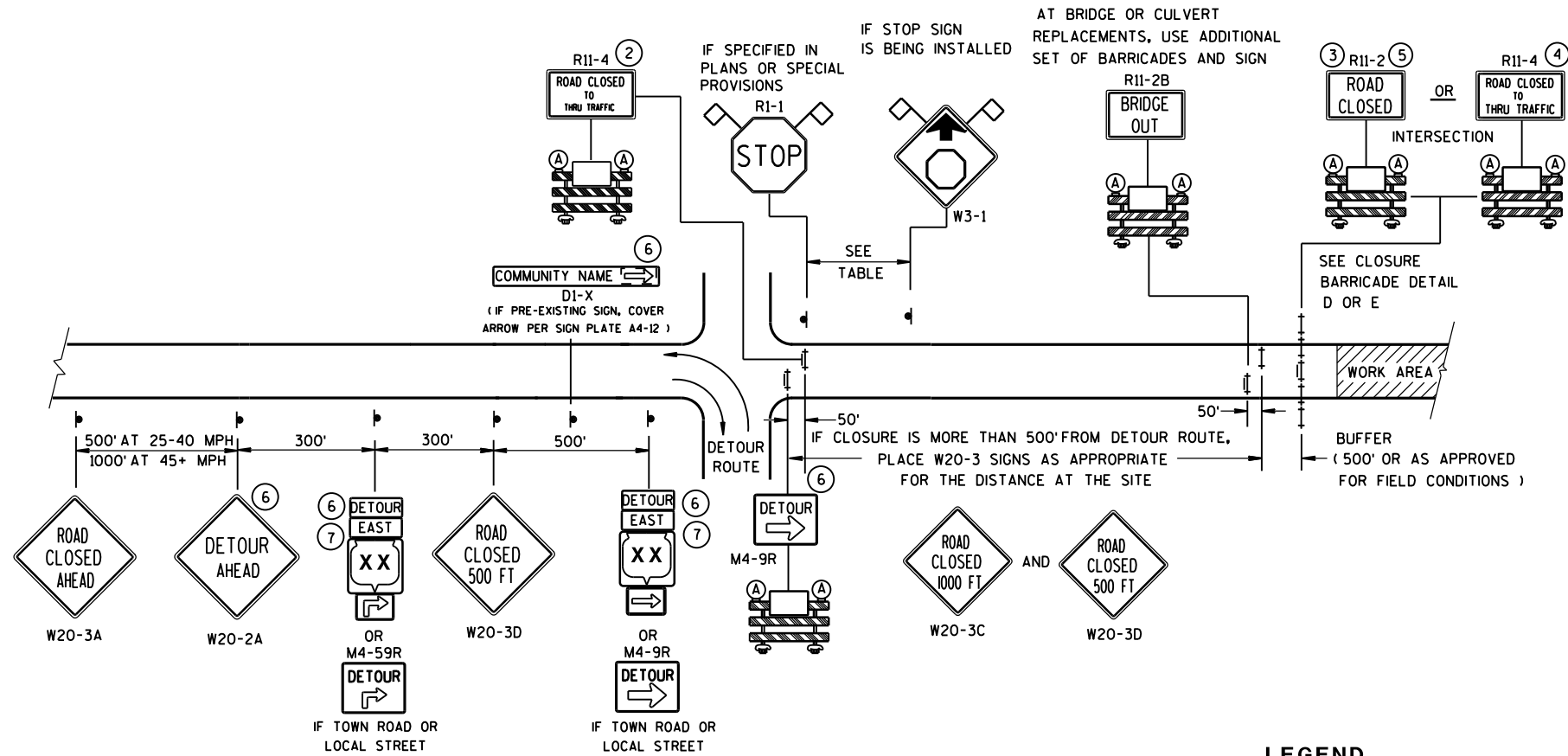
ALTERNATE 3

FLEXIBLE MARKER POST FOR CULVERT END	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10/1/2012 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR

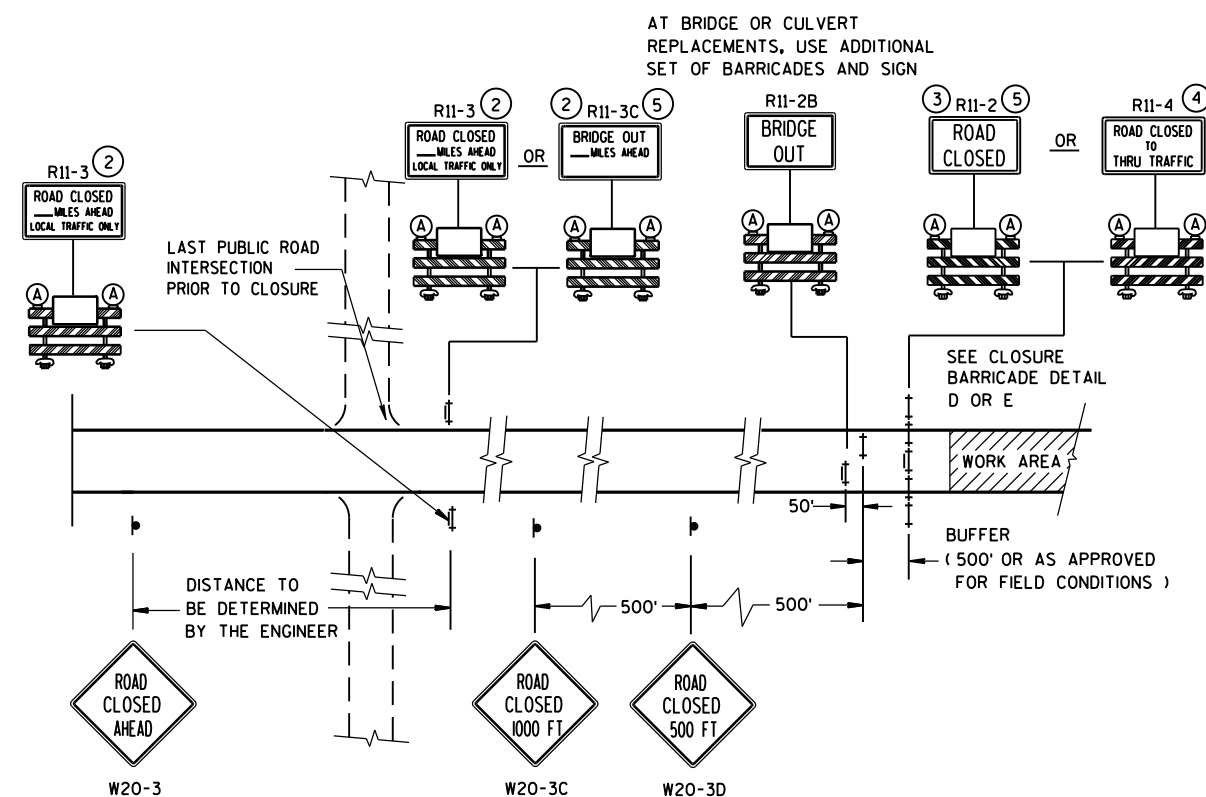
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B

MAINLINE CLOSURE WITH POSTED DETOUR













WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C

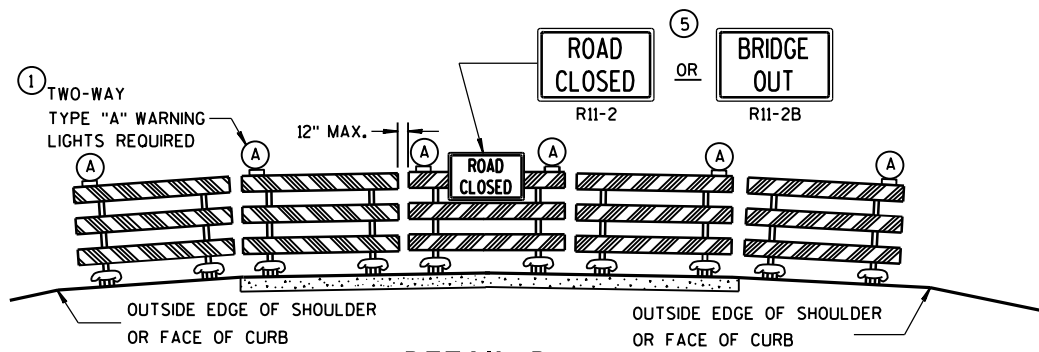
MAINLINE CLOSURE, NO POSTED DETOUR

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

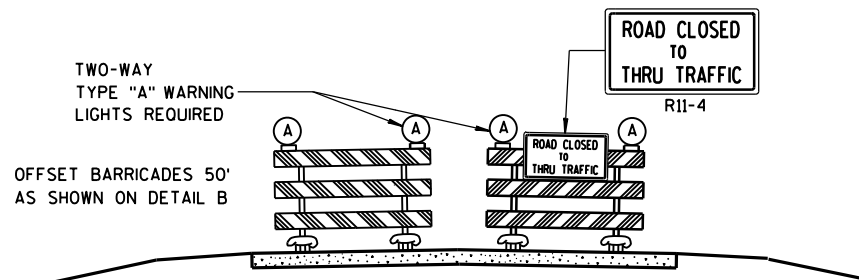
- ## LEGEND
- | | |
|---|---------------------------------------|
|  | SIGN ON PERMANENT SUPPORT |
|  | TYPE III BARRICADE |
|  | TYPE III BARRICADE WITH ATTACHED SIGN |
|  | TYPE "A" WARNING LIGHT (FLASHING) |
|  | WORK AREA |
|  | M4-8
M3-X |
|  | MI-4 |
| OR | |
|  | COUNTY
MI-5A |
| OR | |
|  | MI-6 |
|  | M05-1 |
| OR | |
|  | M06-1 |
|  | FLAGS, 16" X 16" MIN., (ORANGE) |

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
Sept. 2015	/S/ Peter Amakobe Atepe
DATE	STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

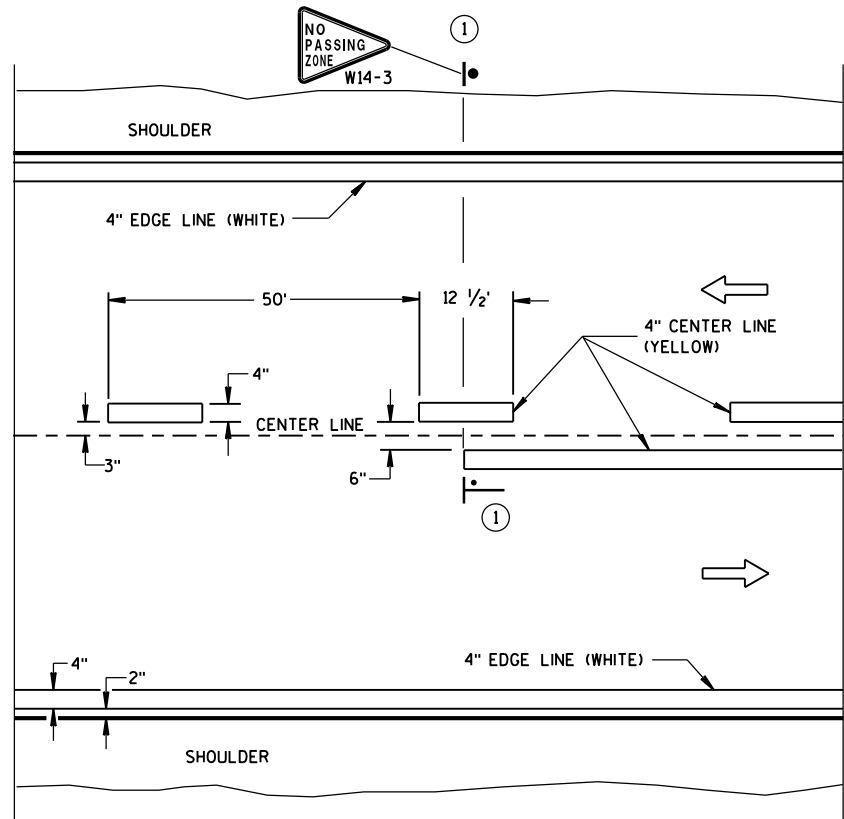
R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

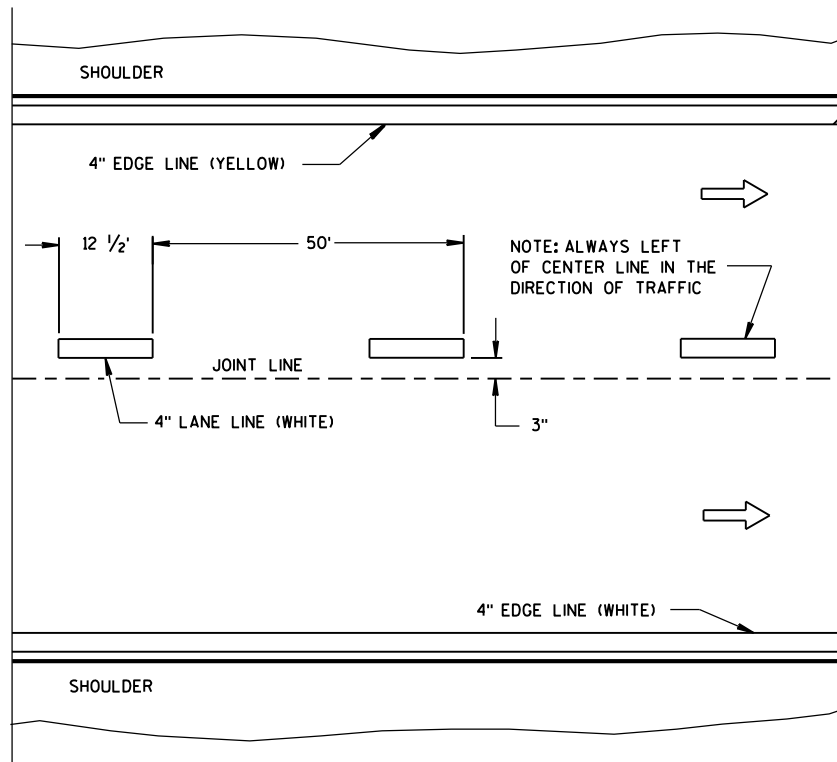
BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER

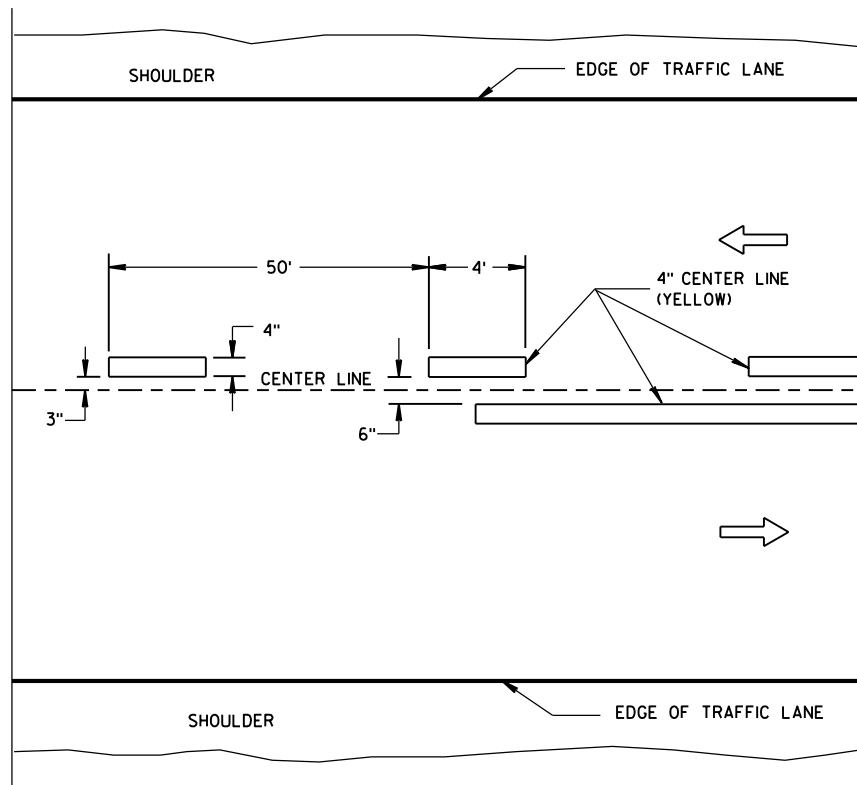


TWO WAY TRAFFIC

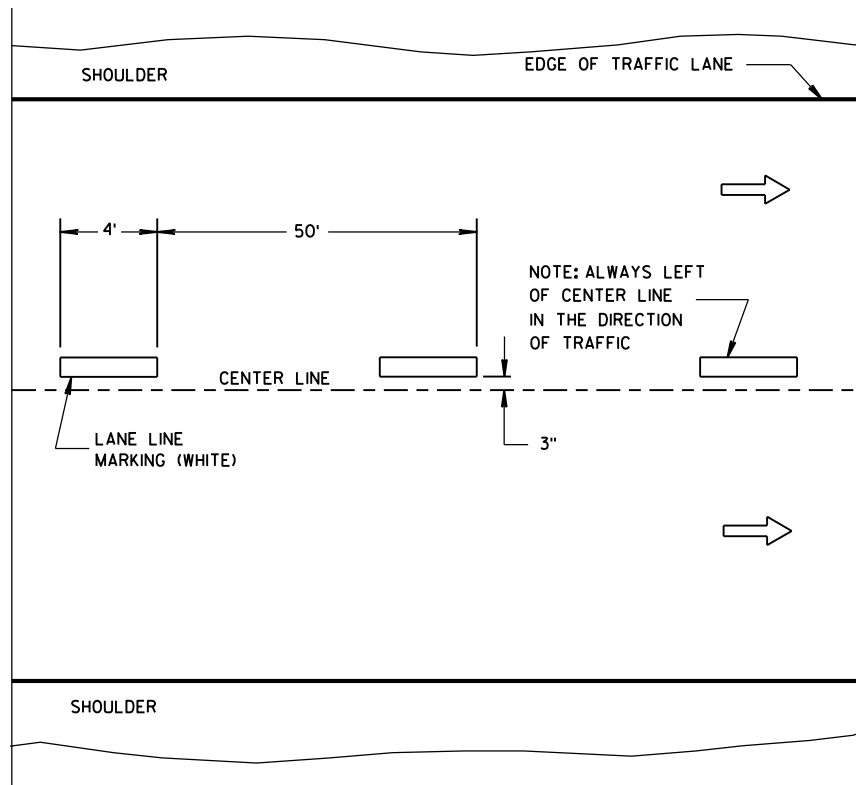


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY PAVEMENT MARKING

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

① NO PASSING ZONE W14-3 SIGN SHALL BE LOCATED WITHIN 50 FEET OF THE "T" MARKING.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

LEGEND

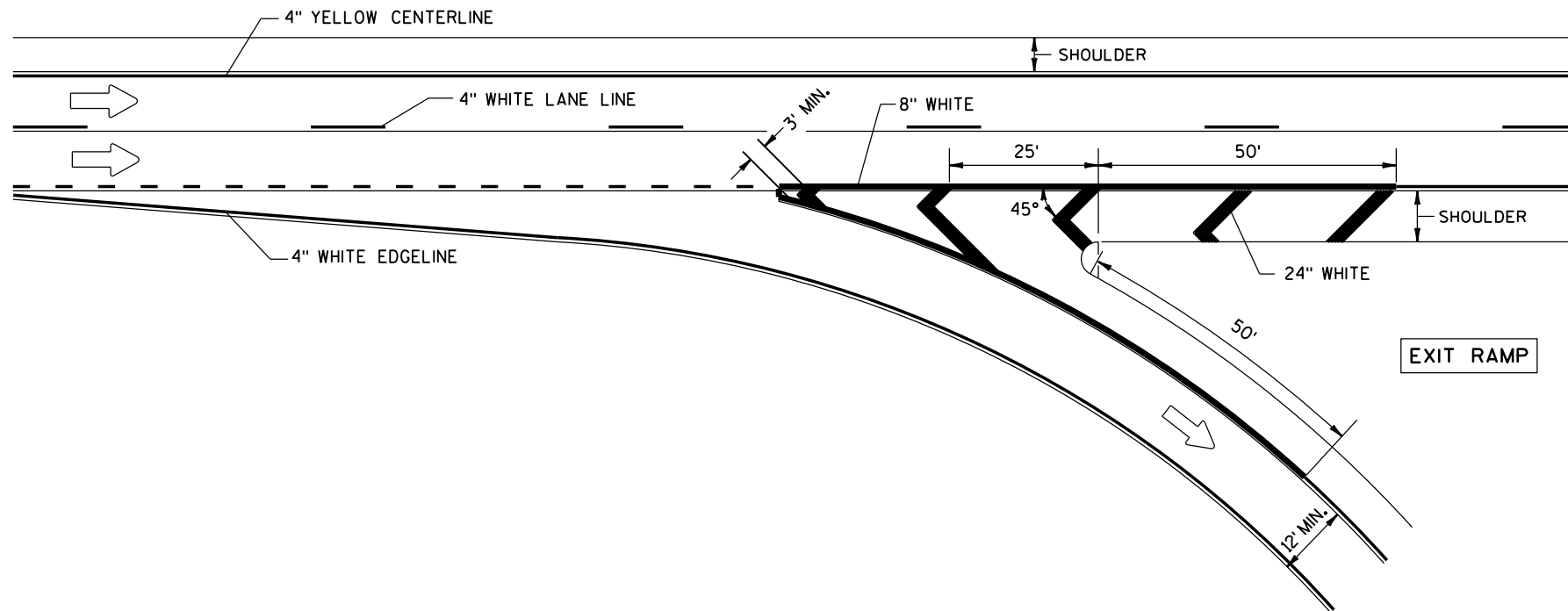
—●— "T" MARKING

● POST MOUNTED SIGN

LONGITUDINAL MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept., 2016 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA



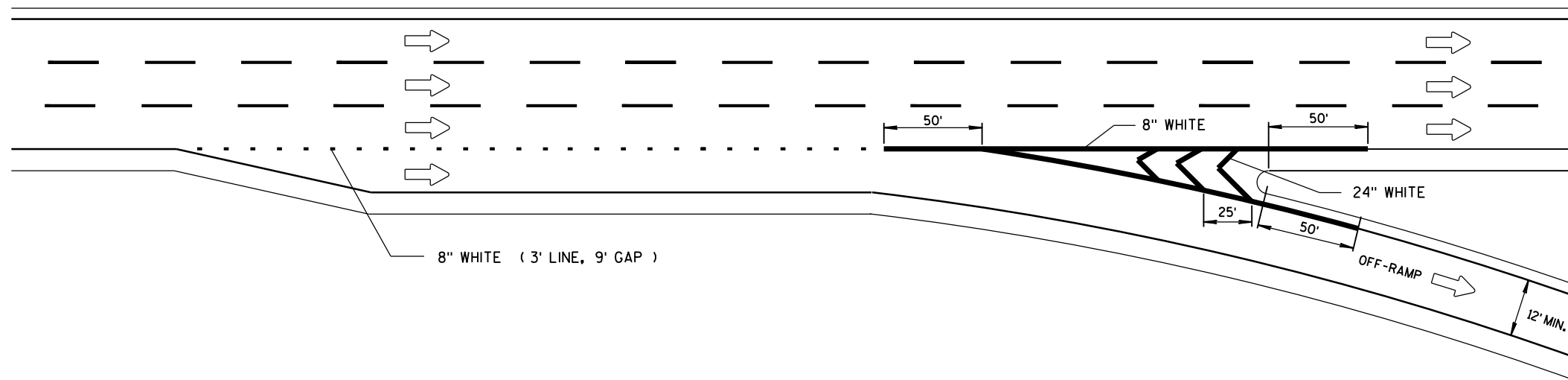
GENERAL NOTES

PLACE GROOVE 3 INCHES LEFT OF JOINT.

LEGEND

→ DIRECTION OF TRAVEL

PAVEMENT MARKING FOR EXIT RAMP



SERVICE INTERCHANGE PAVEMENT MARKING FOR PARALLEL EXIT-RAMP

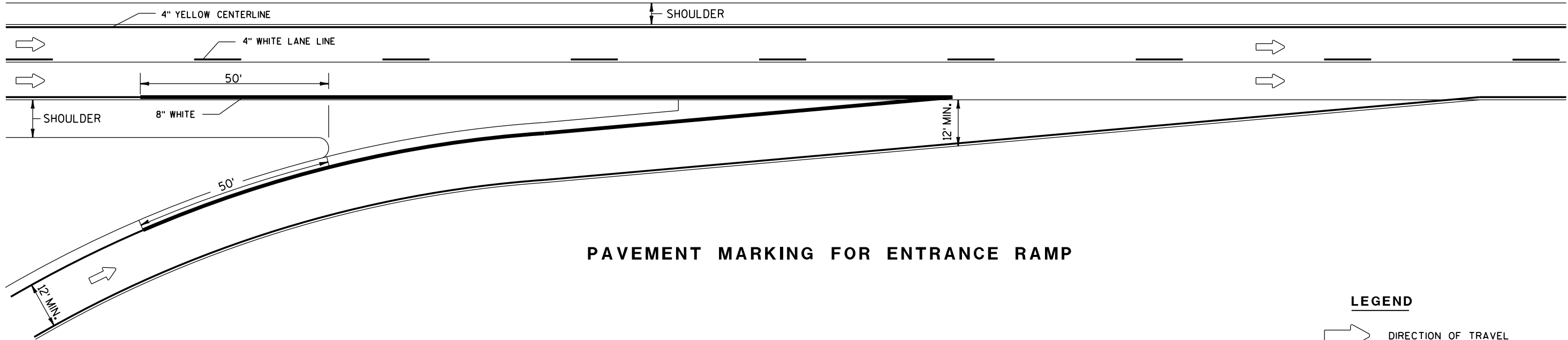
PAVEMENT MARKING
(RAMPS AND GOES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

PLACE GROOVE 3 INCHES LEFT OF JOINT.

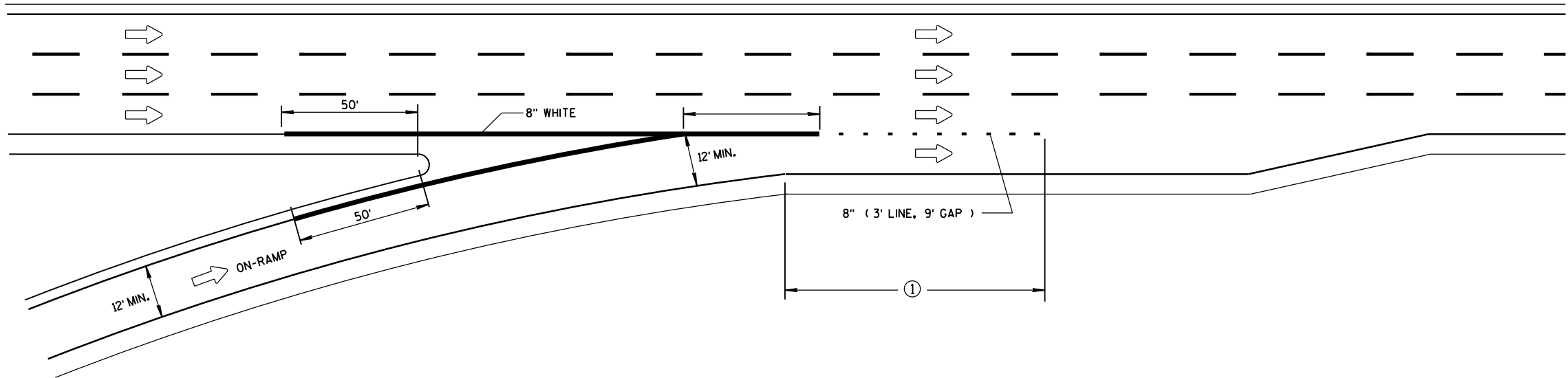
① 1/2 LENGTH OF FULL WIDTH ACCELERATION LANE.



PAVEMENT MARKING FOR ENTRANCE RAMP

LEGEND

➡ DIRECTION OF TRAVEL



SERVICE INTERCHANGE PAVEMENT MARKING FOR PARALLEL ENTRANCE-RAMP

**PAVEMENT MARKING FOR
PARALLEL ON-RAMP AND
PARALLEL OFF-RAMP**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept., 2016 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

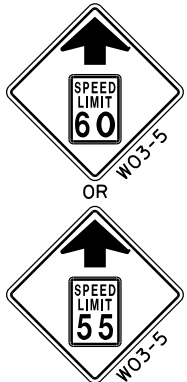
LEGEND

- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLASHING ARROW BOARD
- REMOVING PAVEMENT MARKING
- CONCRETE BARRIER TEMPORARY PRECAST
- DIRECTION OF TRAFFIC
- WORK AREA

L, TAPER LENGTH (MPH)						
SPEED (MPH)	W, LATERAL OFFSET (FT)					
	10	11	12	13	14	15
45	450	495	540	585	630	675
50	500	550	600	650	700	750
55	550	605	660	715	770	825
60	600	660	720	780	840	900
65	650	715	780	845	910	975
70	700	770	840	910	980	1050



INSTALL ON EACH APPROACH AT THE CLOSEST INTERSECTION WITH A STATE OR COUNTY TRUNK HIGHWAY, OR AS DIRECTED BY THE ENGINEER. WIDTH ON SIGN TO BE APPROX. 1 FOOT LESS THAN AVAILABLE WIDTH (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET).



LOCATED 2600 FEET IN ADVANCE OF R2-1 SIGN AND 500 FEET BEYOND THE "ROAD WORK 1 MILE" SIGN.



LOCATED 500 FEET BEYOND W20-5G SIGN.



IF THE REGULATORY SPEED HAS BEEN REDUCED, A SPEED LIMIT SIGN SHALL BE LOCATED 1500 FEET BEYOND THE END OF THE ACCELERATION LANE OF EACH ENTRANCE RAMP. THERE SHOULD BE A SPEED LIMIT SIGN INCORPORATED A MINIMUM OF EVERY 2 OR 3 MILES.

* INCLUDE RESUME SPEED LIMIT SIGN A MINIMUM OF 200 FEET (500 FEET DESIRABLE) AFTER END ROAD WORK SIGNS.

GENERAL NOTES

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"W0" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.

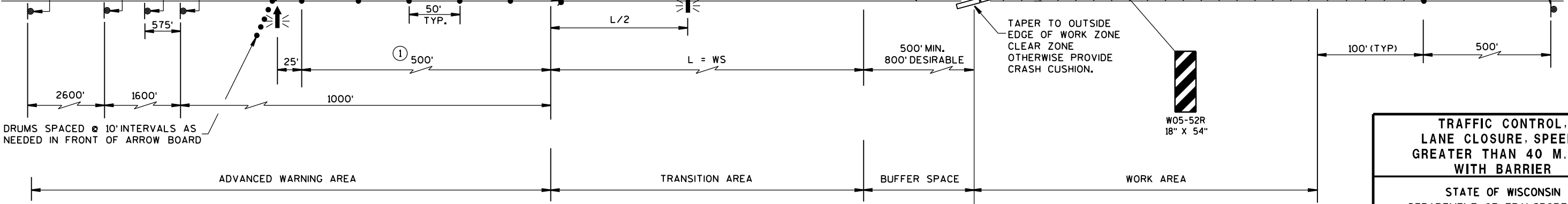
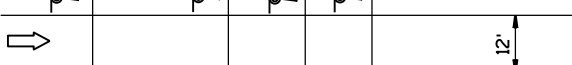
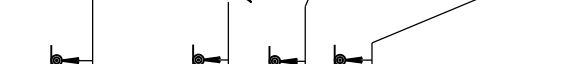
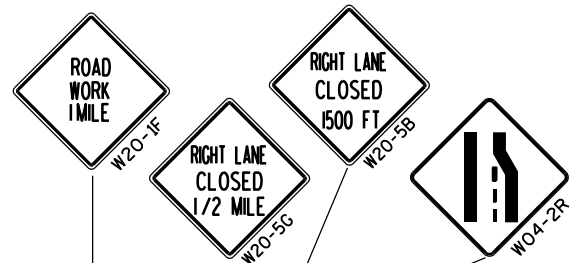
1. CONSIDER ROADWAY GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUM TAPER.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP OR INTERSECTION. THE LANE CLOSURE MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE 1/2 THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.



DRUMS SPACED @ 10' INTERVALS AS NEEDED IN FRONT OF ARROW BOARD

TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M.P.H. WITH BARRIER	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Sept., 2016 DATE	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUMS.


REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR LONGER THAN 4 OR MORE DAYS AND NIGHTS.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL
DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

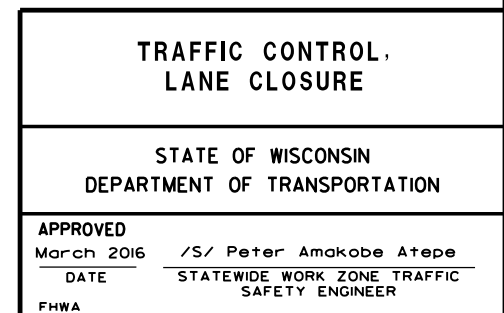
* THE LEFT REVERSE CURVE SIGN (W01-4L) IS ONLY REQUIRED WHEN THIS DETAIL IS USED IN COMBINATION WITH "SINGLE LANE CROSSOVER" DETAIL.

TYPE III BARRICADE WITH ATTACHED SIGN









TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT

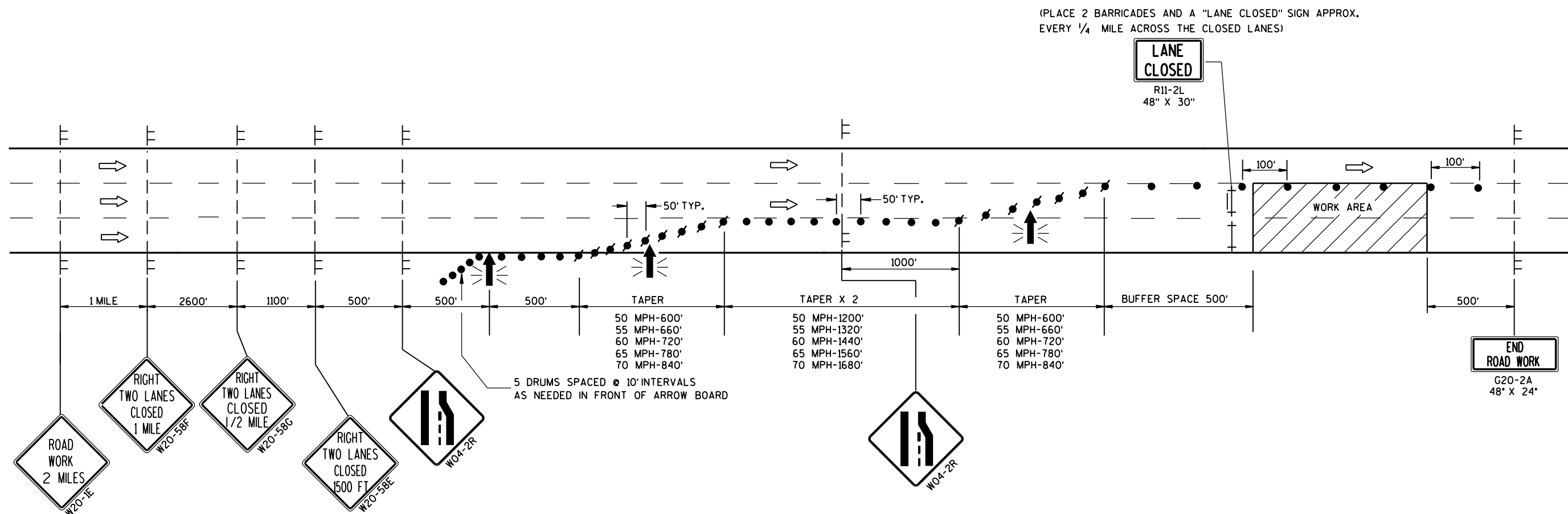
 FLASHING ARROW BOARD

~~X-X-X~~ REMOVING PAVEMENT MARKING

 WORK AREA

LEGEND

-  TYPE III BARRICADE
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  SIGN ON TEMPORARY SUPPORT
-  TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
-  TRAFFIC CONTROL DRUM
-  FLASHING ARROW BOARD
-  DIRECTION OF TRAFFIC
-  WORK AREA



GENERAL NOTES

THIS DETAIL IS TYPICAL FOR CLOSING THE RIGHT TWO LANES. FOR CLOSING THE LEFT TWO LANES, REVERSE THE TRAFFIC CONTROL.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1E AND G20-2A SIGNS ARE NOT REQUIRED IF THE LANE CLOSURE IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROWBOARDS SO THE APPROACHING DRIVER HAS A CLEAR VIEW OF THE ARROWBOARDS AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUMS.

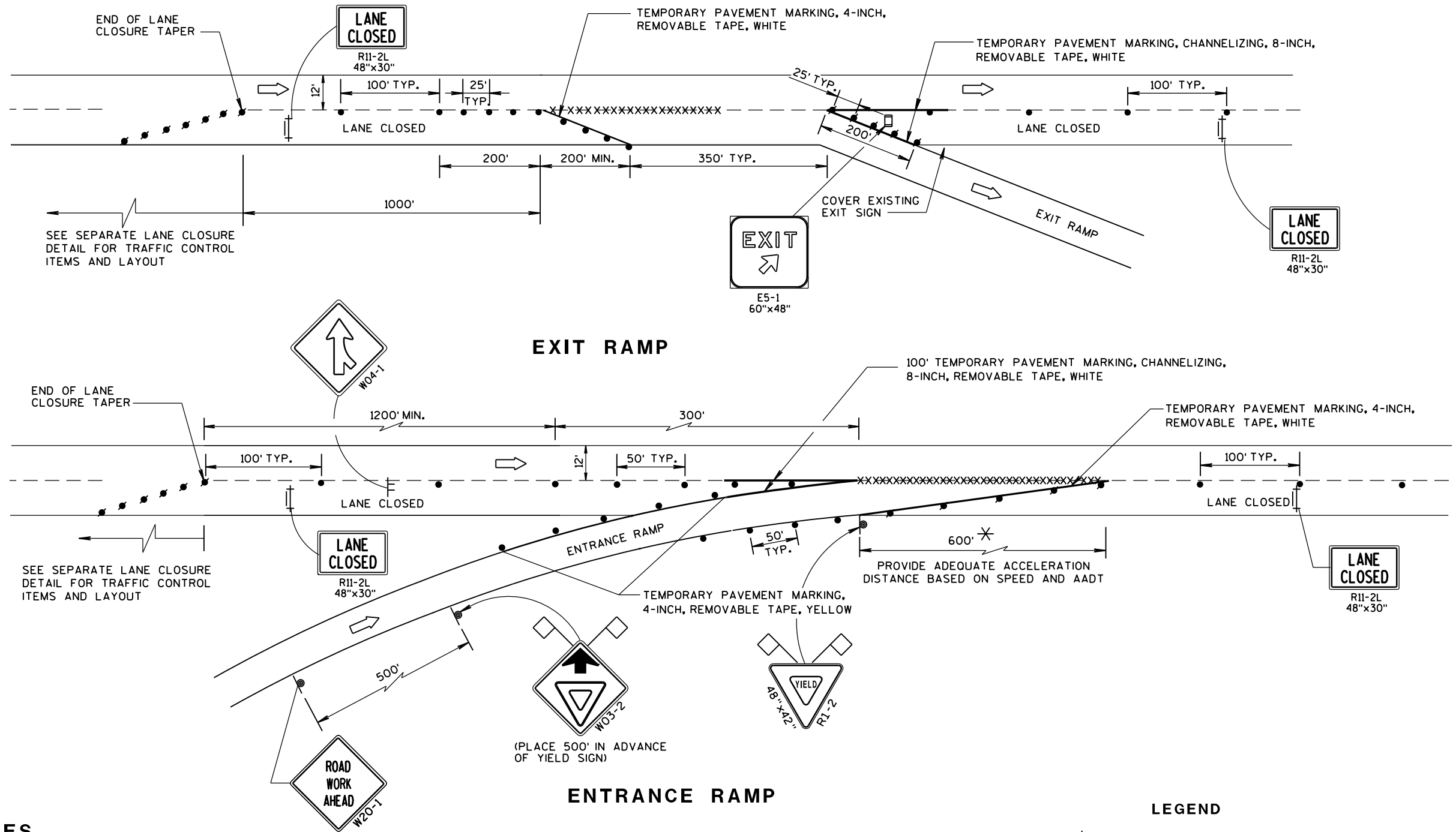
WHEN A RAMP OR SIDE ROAD INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

TRAFFIC CONTROL. TWO LANE CLOSURE ON FREEWAY OR EXPRESSWAY, SHORT TERM (LESS THAN 24 HOURS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED July 14, 2015 DATE	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



GENERAL NOTES

THE INSTALLATIONS SHOWN ON THIS SHEET ARE TYPICAL EXAMPLES AND ARE NOT INTENDED TO REPRESENT ANY PARTICULAR RAMP. AT SPECIFIC FIELD LOCATIONS, SIMILAR INSTALLATIONS SHALL BE USED AND ADJUSTED TO THE GEOMETRICS OF THE RAMP AS COORDINATED WITH THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SEE SEPARATE LANE CLOSURE DETAIL FOR TYPICAL SPACING OF TYPE III BARRICADES AND R11-2L "LANE CLOSED" SIGNS.

YIELD SIGN AND WARNING SIGNS ON ENTRANCE RAMP ARE ALSO APPROPRIATE FOR CLOSURE OF THE MAINLINE LEFT LANE. OMIT THE YIELD SIGN IF MORE THAN ONE LANE REMAINS OPEN ON THE MAINLINE AND THE RAMP TAPER IS AT LEAST AS LONG AS THE NORMAL ENTRANCE RAMP TAPER AT THE SITE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF INDICATED IN MISCELLANEOUS QUANTITIES, SUBSTITUTE FLEXIBLE TUBULAR MARKERS FOR DRUMS IN THE GORE BETWEEN THE ENTRANCE RAMP AND MAINLINE TRAFFIC.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF LANE CLOSURE IS TO BE IN PLACE FOR 7 OR MORE CONTINUOUS DAYS AND NIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

* LENGTH OF OPENING MAY BE REDUCED TO 150 FEET DURING STAGING OF WORK IN IMMEDIATE AREA OF RAMP TAPER.

TRAFFIC CONTROL, EXIT AND ENTRANCE RAMP WITHIN LANE CLOSURE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Sept. 2015 DATE	/S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	

LEGEND

- TRAFFIC CONTROL DRUM
- ⦿ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ⚡➡ FLASHING ARROW BOARD
- ▨ WORK AREA

GENERAL NOTES

THIS DETAIL IS TYPICAL FOR CLOSING THE RIGHT SHOULDER. FOR CLOSING THE LEFT SHOULDER, REVERSE THE TRAFFIC CONTROL.

THIS DETAIL MAY BE USED FOR DIVIDED ROADWAYS WITH ANY NUMBER OF TRAVEL LANES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

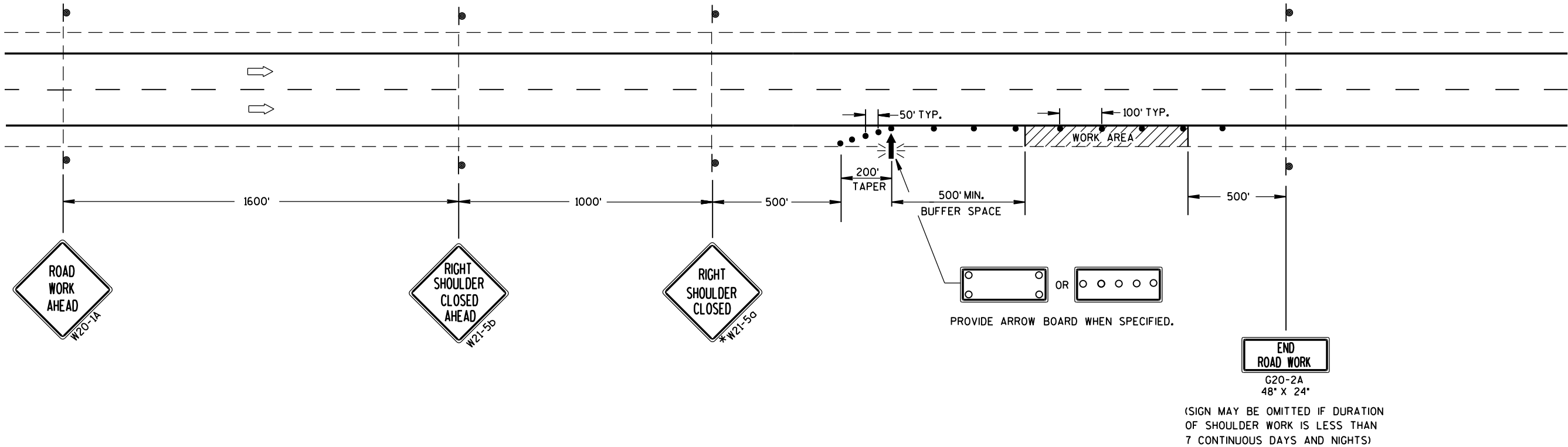
SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

WHEN A RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

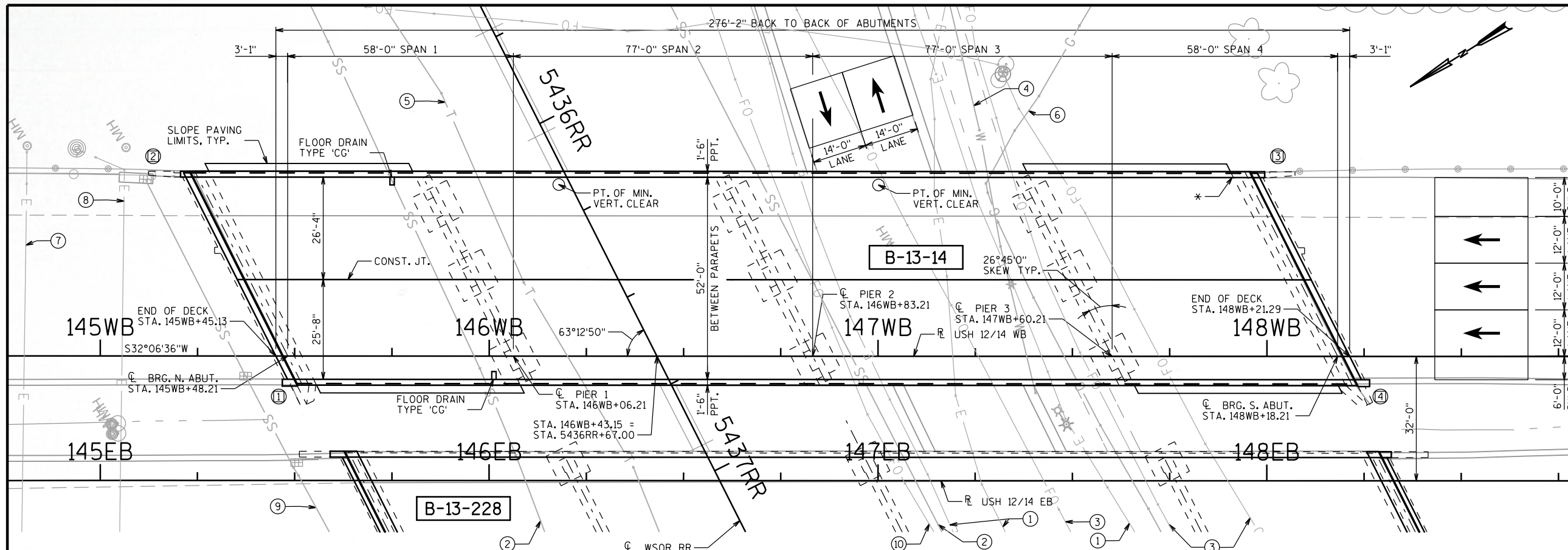
*FOR SHORT DURATION SHOULDER WORK OF LESS THAN ONE HOUR, THE W21-5a SIGN MAY BE OMITTED.



TRAFFIC CONTROL
SHOULDER CLOSURE ON DIVIDED
ROADWAY, SPEEDS GREATER
THAN 40 MPH

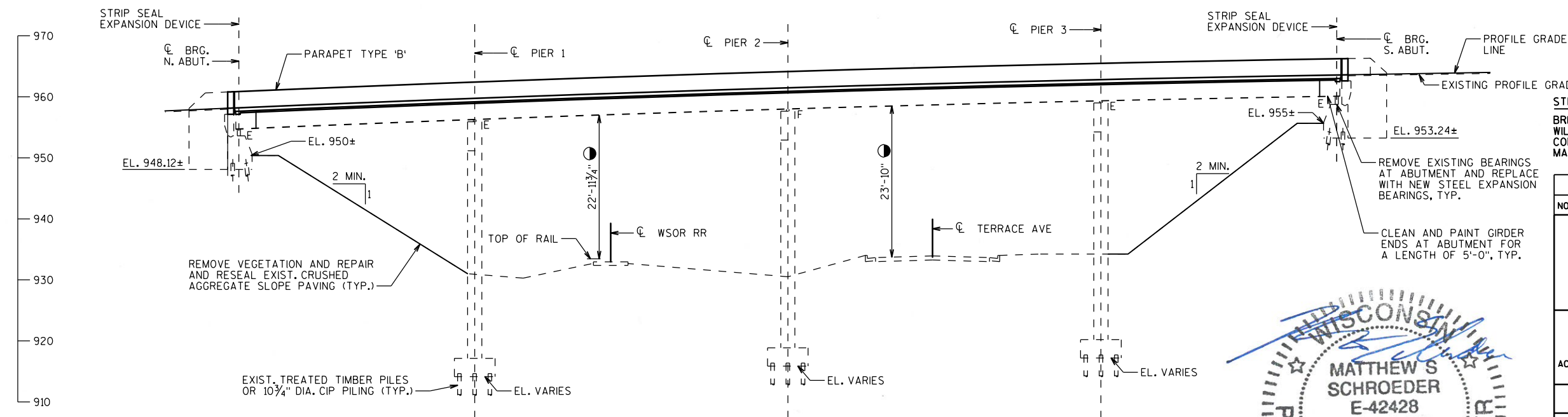
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2016 /S/ Peter Amakobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



PLAN

(DECK REPLACEMENT - EXISTING 4 SPAN W33 STEEL GIRDERS)



ELEVATION

LOOKING EAST

BENCH MARKS

NO.	STATION	OFFSET	DESCRIPTION	EL.
4	148WB+02.18	47.03' LT.	WISDOT DISK ON TOP OF PARAPET ON WING #3	965.26
5	145WB+24.36	47.55' LT.	CUT SQUARE ON TOP OF PARAPET, NE BRIDGE CORNER	960.10

STATE PROJECT NUMBER

5300-01-83

LIST OF DRAWINGS

1. GENERAL PLAN & ELEVATION
2. TYPICAL SECTION & QUANTITIES
3. GENERAL NOTES & DESIGN DATA
4. CONSTRUCTION STAGING
5. BEARING DETAILS
6. SUPERSTRUCTURE PLAN
7. SUPERSTRUCTURE CROSS SECTION
8. SUPERSTRUCTURE DETAILS (1 OF 2)
9. SUPERSTRUCTURE DETAILS (2 OF 2)
10. EXPANSION DEVICE
11. EXPANSION JOINT REINFORCEMENT
12. COVER PLATE DETAILS
13. SLOPED FACE PARAPET 'B'
14. BILL OF BARS
15. FLOOR DRAIN TYPE 'GC'
16. SLOPE PAVING CRUSHED AGGREGATE

UTILITY NOTES

UTILITIES TO REMAIN U.N.O.

1. EXISTING UNDERGROUND ELECTRIC
2. EXISTING STORM SEWER
3. EXISTING FIBER OPTIC LINE
4. EXISTING WATER LINE
5. EXISTING TELEPHONE LINE
6. EXISTING GAS LINE
7. EXISTING WISDOT COMMUNICATIONS
8. DISCONTINUED WISDOT ATR CONDUIT
9. STORM SEWER TO BE REPLACED
10. DISCONTINUED FIBER OPTIC LINE

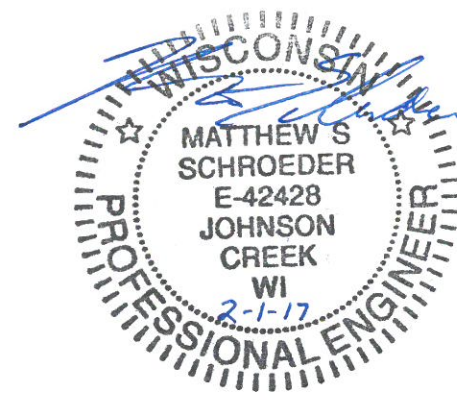
LEGEND

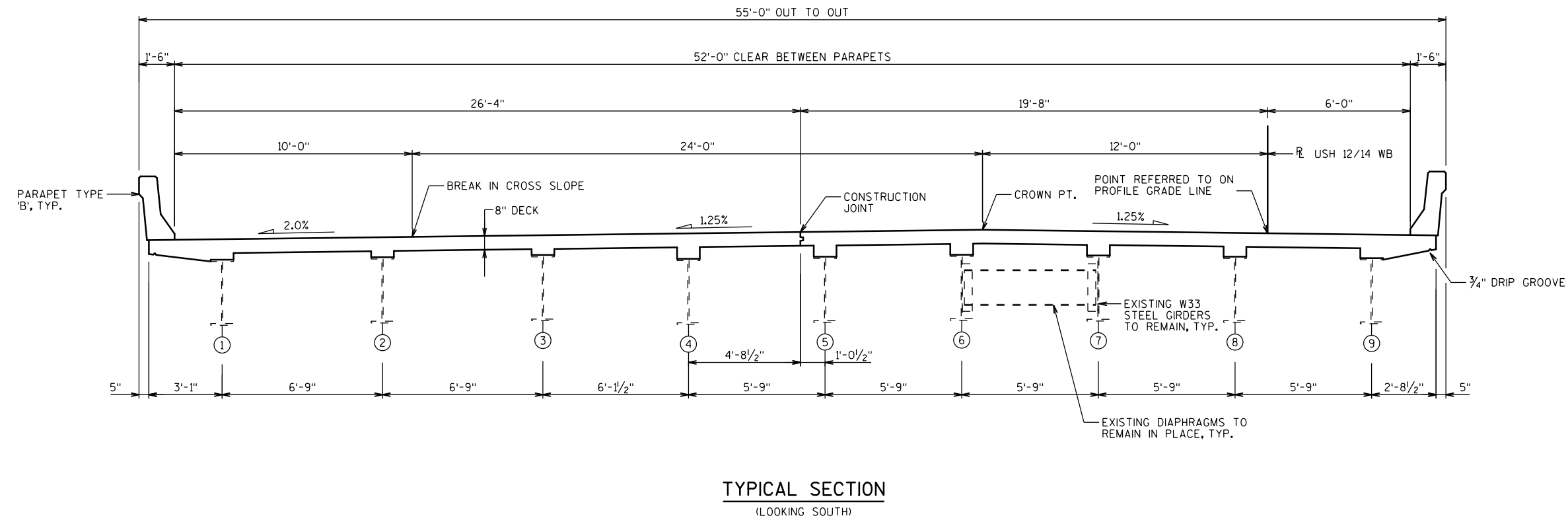
- ➔ TRAFFIC DIRECTION
- LOCATION PER EXISTING PLANS AND MIN. CLEARANCE TAKEN FROM HSI SYSTEM 7/5/2016.
- * NEW NAME PLATE LOCATION (INSIDE FACE)
- ⊗ WING NUMBER

STRUCTURES DESIGN CONTACTS

BRIDGE OFFICE:
WILLIAM DREHER (608) 266-8489
CONSULTANT:
MATT SCHROEDER (608) 294-5000

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
HNTB 11414 W. PARK PLACE MILWAUKEE, WI 53224 (414) 359-2300			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	William C. Dreher	DATE	02/14/17
STRUCTURE B-13-14			
USH 12/14 WB OVER TERRACE AVE.			
COUNTY	DANE	CITY	MIDDLETON
DESIGN SPEC.	REHABILITATION N/A	DRAWN	PLANS
DESIGNED BY	HDA	DESIGN CK'D.	MSS
BY	HDA	BY	EAJ/HDA
GENERAL PLAN & ELEVATION			SHEET 1 OF 16





TOTAL ESTIMATED QUANTITIES

ITEM NO.	BID ITEM	UNIT	TOTAL
203.0200.01	REMOVING OLD STRUCTURE STA. 147WB+00	LS	1
203.0225.S.01	DEBRIS CONTAINMENT B-13-14	LS	1
502.0100	CONCRETE MASONRY BRIDGES	CY	468
502.3100.01	EXPANSION DEVICE B-13-14	LS	1
502.3200	PROTECTIVE SURFACE TREATMENT	SY	1,595
502.3210	PIGMENTED SURFACE SEALER	SY	230
502.4106	ADHESIVE ANCHORS 3/4-INCH	EACH	18
502.4205	ADHESIVE ANCHORS NO. 5 BAR	EACH	126
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	105,040
505.0904	BAR COUPLERS NO. 4	EACH	8
505.0905	BAR COUPLERS NO. 5	EACH	866
505.0906	BAR COUPLERS NO. 6	EACH	6
506.6000.01	BEARING ASSEMBLIES EXPANSION B-13-14	EACH	18
506.7050.S.01	REMOVING BEARINGS B-13-14	EACH	18
509.9050.S	CLEANING PARAPETS	LF	16
514.0445	FLOOR DRAINS TYPE GC	EACH	2
517.0900.S	PREPARATION AND COATING OF TOP FLANGES B-13-14	LS	1
517.1800.S.01	STRUCTURE REPAINTING RECYCLED ABRASIVE B-13-14	LS	1
517.4000.S.01	CONTAINMENT AND COLLECTION OF WASTE MATERIALS B-13-14	LS	1
517.6001.S	PORTABLE DECONTAMINATION FACILITY	EACH	1
604.9010.S	SLOPE PAVING REPAIR CRUSHED AGGREGATE	CY	33
604.9015.S	RESEAL CRUSHED AGGREGATE SLOPE PAVING	SY	750
SPV.0105.01	VEGETATION REMOVAL B-13-14	LS	1
SPV.0165.01	REMOVING LOOSE CONCRETE	SF	40
	NON-BID ITEMS		
	NAME PLATE	EACH	1

ALL ITEMS ARE CATEGORY 0030

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-14			
DRAWN BY		EAJ	PLANS CK'D. MSS
TYPICAL SECTION & QUANTITIES			SHEET 2 OF 16

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.

ALL DIMENSIONS ARE IN FEET AND INCHES UNLESS OTHERWISE NOTED. ALL STATIONS AND ELEVATIONS ARE IN FEET.

THE EXISTING STRUCTURE IS A 4-SPAN STEEL DECK GIRDER BRIDGE WITH AN OVERALL WIDTH OF 55' AND A LENGTH OF 276'-2". THE EXISTING 7" DECK, PARAPETS, PAVING BLOCKS, AND EXPANSION DEVICES ARE TO BE REMOVED AND REPLACED.

ALL CONCRETE REMOVAL SHALL BE DEFINED WITH A 1-INCH DEEP SAW CUT.

APPLY "PROTECTIVE SURFACE TREATMENT" TO THE ENTIRE TOP SURFACE OF THE NEW DECK AND PAVING BLOCKS.

APPLY "PIGMENTED SURFACE SEALER" TO THE TOP AND INSIDE FACES OF NEW PARAPETS AND EXISTING WINGWALL PARAPETS. PERFORM "CLEANING PARAPETS" PRIOR TO APPLYING "PIGMENTED SURFACE SEALER" ON EXISITNG PARAPETS.

LOCATIONS OF THE FOLLOWING BID ITEMS SHALL BE DETERMINED IN THE FIELD BY THE PROJECT ENGINEER. QUANTITIES SHOWN FOR THESE ITEMS ARE APPROXIMATE.

- SLOPE PAVING REPAIR CRUSHED AGGREGATE

LOCATIONS FOR BID ITEM "REMOVING LOOSE CONCRETE" EXPECTED AT THE FOLLOWING LOCATIONS:

- NORTH ABUTMENT BEAM SEAT AND BACKWALL
- ALL PIER CAPS
- PIER 1 COLUMN
- NORTHWEST WINGWALL

REMOVALS AT OTHER AREAS AS DETERMINED IN THE FIELD BY THE PROJECT ENGINEER. QUANTITY SHOWN FOR THIS ITEM IS APPROXIMATE.

ANY EXCAVATION REQUIRED TO COMPLETE THE PAVING BLOCK AT THE ABUTMENTS IS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY BRIDGES".

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

ALL REINFORCING BARS ARE ENGLISH. THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE. BAR DIMENSIONS ARE OUT TO OUT OF BAR.

UTILIZE EXISTING BAR STEEL REINFORCEMENT WHERE SHOWN AND EXTEND 24 BAR DIAMETERS INTO NEW WORK, UNLESS SPECIFIED OTHERWISE.

UNDER THE BID ITEM "ADHESIVE ANCHORS NO. 5 BAR", ANCHORED REINFORCING STEEL SHALL BE PAID FOR SEPARATELY AS PROVIDED IN SECTION 505 OF THE STANDARD SPECIFICATIONS FOR BAR STEEL REINFORCEMENT.

BEVEL EDGES OF EXPOSED CONCRETE ¾" MIN. OR MATCH EXISTING BEVELS UNLESS NOTED OTHERWISE.

THE HAUNCH CONCRETE QUANTITY IS BASED ON AN AVERAGE HAUNCH OF 1" AT GIRDERS 1-3 AND 6½" AT GIRDERS 4-9. THIS IS THE MAXIMUM HAUNCH QUANTITY FOR WHICH THE CONTRACTOR WILL BE PAID.

EXPANSION JOINT ASSEMBLY, INCLUDING ANCHOR STUDS AND HARDWARE, SHALL BE PAID FOR IN THE LUMP SUM PRICE BID AS "EXPANSION DEVICE B-13-14".

VARIATIONS TO THE NEW GRADE LINE OVER ¼" MUST BE SUBMITTED BY THE FIELD ENGINEER TO THE STRUCTURES DESIGN SECTION FOR REVIEW.

REMOVE DESIGNATED MOVEABLE BEARING ASSEMBLIES AT THE ABUTMENTS UNDER BID ITEM "REMOVING BEARINGS B-13-14" AND REPLACE WITH STEEL EXPANSION BEARINGS.

CLEAN AND PAINT GIRDER ENDS AT EACH ABUTMENT FOR A LENGTH OF 5'-0" AT EACH GIRDER. COLOR TO MATCH EXISTING GIRDERS AND SHALL BE APPROVED BY THE ENGINEER.

REMOVE ALL VEGETATION FROM EXISTING CRUSHED AGGREGATE SLOPE PAVING PRIOR TO REPAIRING AND RESEALING THE SLOPE PAVING. THIS WORK INCLUDED IN BID ITEM "VEGETATION REMOVAL B-13-14".

ALL CRUSHED AGGREGATE SLOPE PAVING ASSOCIATED WITH THIS STRUCTURE TO BE RESEALED. LIMITS SHOWN ON "SLOPE PAVING CRUSHED AGGREGATE" SHEET.

THE UTILITY INFORMATION SHOWN ON THESE DRAWINGS CONCERNING TYPE AND LOCATION OF IS NOT GUARANTEED TO BE ACCURATE OR ALL-INCLUSIVE. THE CONTRACTOR IS RESPONSIBLE FOR MAKING HIS OWN DETERMINATION AS TO TYPE AND LOCATION OF UTILITIES AS MAY BE NECESSARY TO AVOID DAMAGE.

THE CONTRACTOR SHALL SUPPLY A NEW NAME PLATE IN ACCORDANCE WITH SECTION 502.3.11 OF THE STANDARD SPECIFICAITONS AND THE STANDARD DETAIL DRAWINGS. NAME PLATE TO SHOW ORIGINAL CONSTRUCTION YEAR OF 1949 AND SHALL BE CONSIDERED INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES".

TRAFFIC DATA

USH 12/14

A.D.T. = 54,000 (2015)
R.D.S. = 60 M.P.H.

TERRACE AVE.

A.D.T. = 1,500 (2009)
R.D.S. = 30 M.P.H.

DESIGN DATA

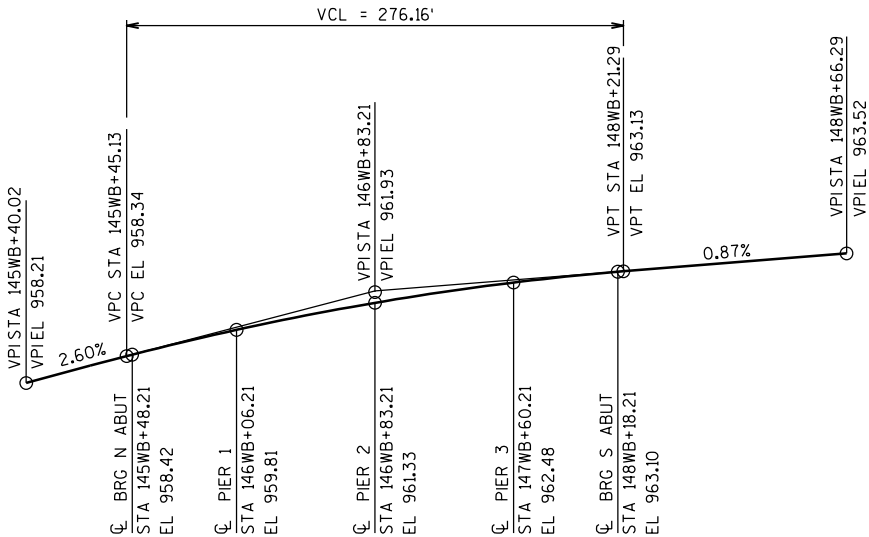
LIVE LOAD

DESIGN LOADING: HS20
INVENTORY RATING: HS20
OPERATING RATING: HS34
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 190 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

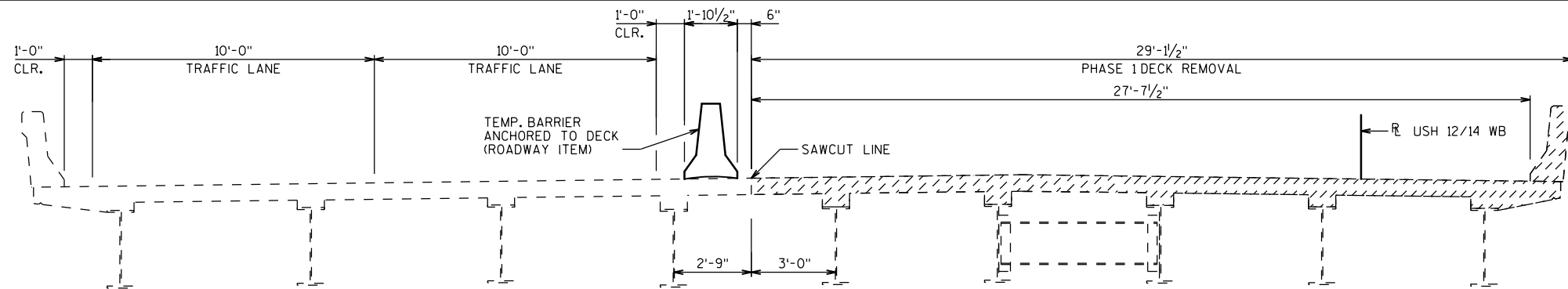
MATERIAL PROPERTIES

CONCRETE MASONRY:
SUPERSTRUCTURE f'c = 4,000 psi
BAR STEEL REINFORCEMENT..... fy = 60,000 psi

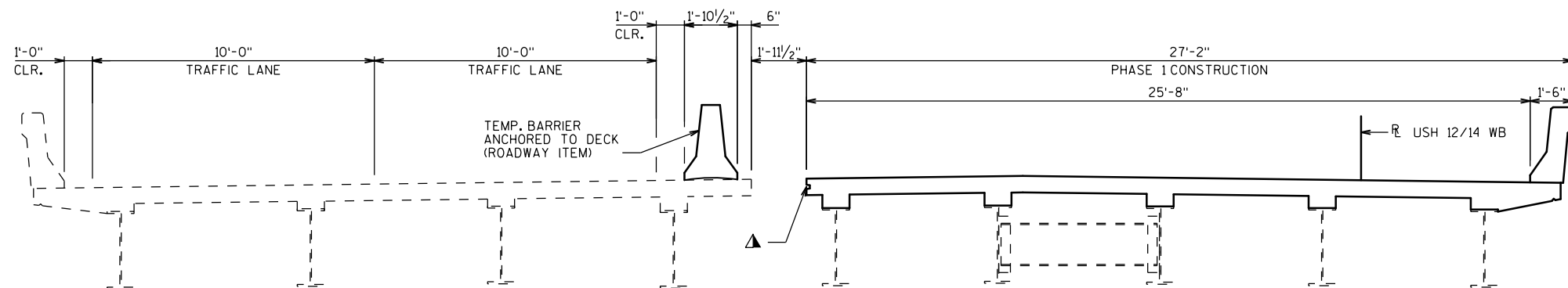


PROFILE GRADE LINE - R USH 12/14 WB

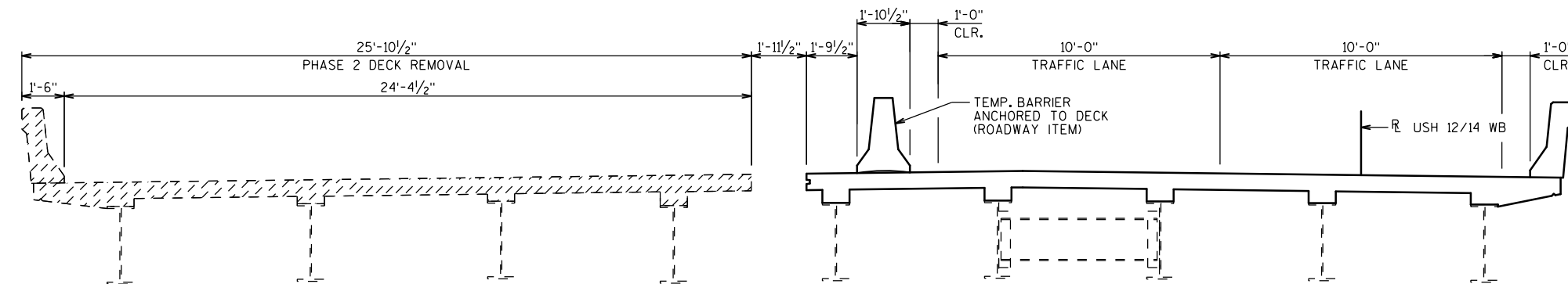
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-14			
DRAWN BY		HDA	PLANS CK'D. MSS
GENERAL NOTES & DESIGN DATA			SHEET 3 OF 16

**PHASE 1 - REMOVAL**

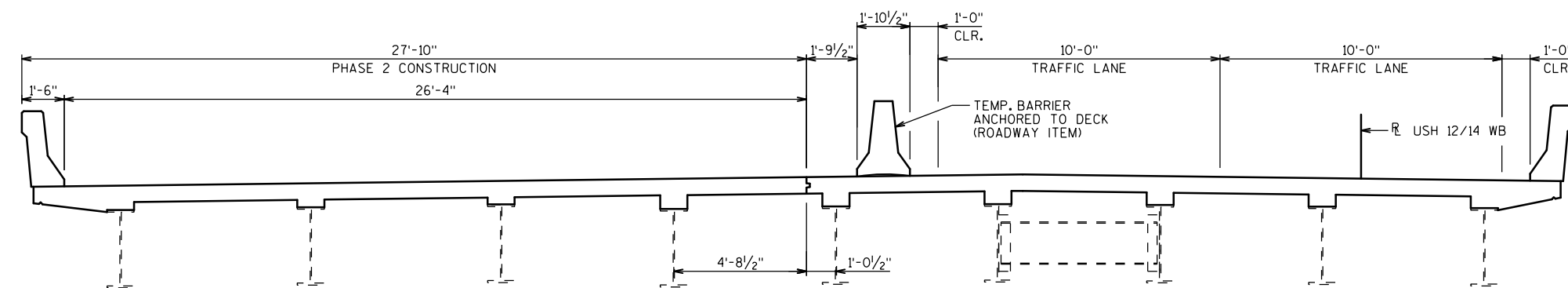
(LOOKING SOUTH)

**PHASE 1 - NEW WORK**

(LOOKING SOUTH)

**PHASE 2 - REMOVAL**

(LOOKING SOUTH)

**PHASE 2 - NEW WORK**

(LOOKING SOUTH)

NOTES

PHASE NUMBERS FOR STRUCTURE WORK MAY NOT MATCH ROADWAY STAGING PLAN NUMBERING.

SEE ROADWAY PLANS FOR COMPLETE PROJECT STAGING DETAILS.

COMPLETE ALL ON-DECK STRUCTURE WORK IN PHASE 1 AND PHASE 2 EXCEPT FOR PROTECTIVE SURFACE TREATMENT, WHICH IS TO BE APPLIED DURING SHORT-TERM LANE CLOSURES. TIMING OF PROTECTIVE SURFACE TREATMENT APPLICATION AS PER THE STANDARD SPECIFICATIONS.

LEGEND

REMOVAL LIMITS

"BAR COUPLERS NO. 5" AT TRANSVERSE DECK BARS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-14			
DRAWN BY		HDA	PLANS CK'D. MSS
CONSTRUCTION STAGING			SHEET 4 OF 16

BEARING NOTES

ALL BEARINGS ARE SYMMETRICAL ABOUT \bar{C} OF GIRDER AND \bar{C} OF BEARING.

ALL STRUCTURAL STEEL BEARING PLATES SHALL BE FLAT ROLLED STEEL PLATES WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL.

ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

ALL FINISHED SURFACES SHALL BE MACHINE FINISHED BY AN AUTOMATIC PROCESS.

CHAMFER ANCHOR BOLTS PRIOR TO THREADING.

ANCHOR BOLTS SHALL BE THREADED 3". PROVIDE ONE STANDARD WROUGHT WASHER AND ONE HEX NUT PER BOLT. BOLT LENGTH TO BE 1'-5" FOR 1 1/4" ϕ AND 1'-10" FOR 1 1/2" ϕ BOLTS. PROJECT ANCHOR BOLTS, MASONRY PLATE "D" THICKNESS + 2 1/4", ABOVE TOP OF CONCRETE.

CHAMFER TOP OF PINTLES 1/8". DRILL HOLES FOR ALL PINTLES IN MASONRY PLATE "D" FOR A DRIVING FIT.

ALL MATERIAL IN BEARINGS, INCLUDING SHIM PLATES, BUT EXCLUDING ANCHOR BOLTS, STAINLESS STEEL SHEET, TEFLON SURFACE, PINTLES, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 50W.

STEEL PINTLES SHALL CONFORM TO ASTM A449 OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 36, OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

PROVIDE 1/8" THICK BEARING PAD THE SAME SIZE AS MASONRY PLATE "D" FOR EACH BEARING.

ALL MATERIAL IN BEARINGS, INCLUDING SHIM PLATES AND BEARING PADS, SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "BEARING ASSEMBLIES EXPANSION B-13-14", EACH.

ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153, CLASS C.

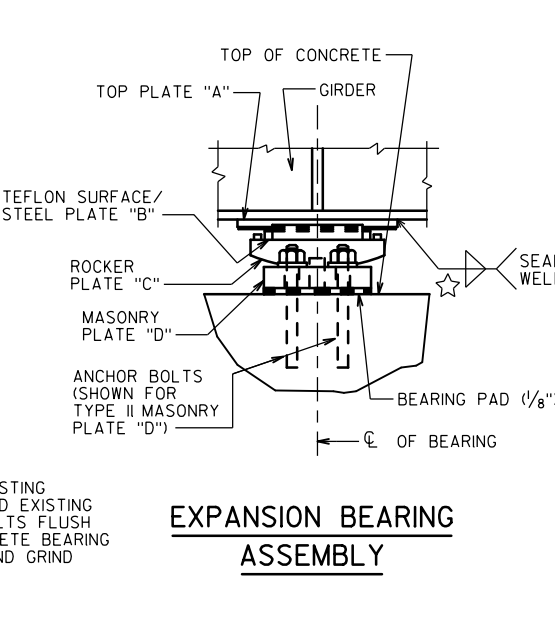
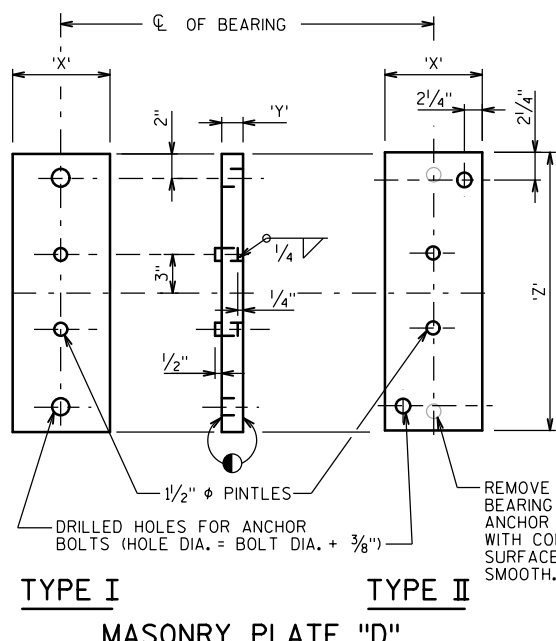
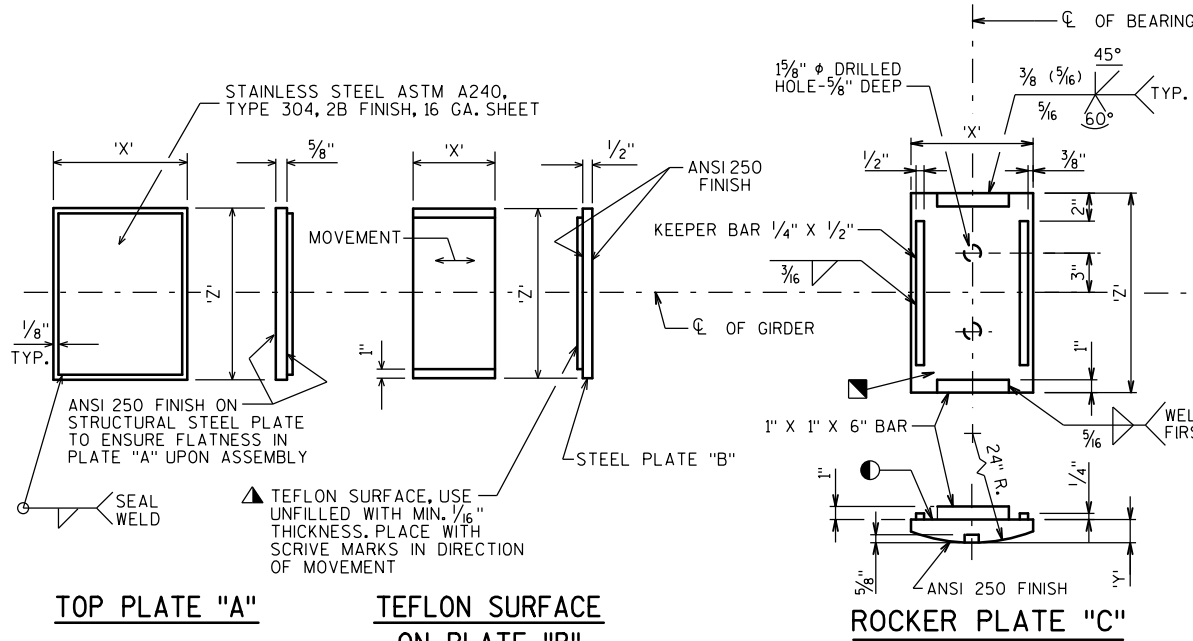
TOP PLATE "A" AND STEEL PLATE "B" SHALL BE SHOP PAINTED. USE A WELDABLE PRIMER ON TOP PLATE "A". ROCKER PLATE "C" AND MASONRY PLATE "D" SHALL BE GALVANIZED. DO NOT PAINT STAINLESS STEEL OR TEFLON SURFACES.

AT INSTALLATION, ENSURE STAINLESS STEEL SLIDING FACE OF THE UPPER ELEMENT AND THE TFE SLIDING FACE OF THE LOWER ELEMENT HAVE THE SURFACE FINISH SPECIFIED AND ARE CLEAN AND FREE OF ALL DUST, MOISTURE, AND OTHER FOREIGN MATTER.

CONTRACTOR SHALL DRILL HOLES FOR THE BEARING ANCHORS WHEN THE EXISTING DECK IS REMOVED TO GAIN ACCESS BEHIND THE EXISTING DIAPHRAGMS.

PROVIDE 1/8" THICK SHIM PLATES BETWEEN BEARING PAD AND MASONRY PLATE "D" AS NEEDED. PLATES SHALL HAVE 'X' AND 'Z' DIMENSIONS THAT MATCH MASONRY PLATE "D". IN LIEU OF USING SHIM PLATES, FABRICATOR MAY INCREASE THICKNESS OF TOP PLATE "A" OR MASONRY PLATE "D" BY THE SHIM PLATE THICKNESS.

- FINISH THESE SURFACES TO ANSI 250 IF 'Y' DIMENSION IS GREATER THAN 2".
- PROVIDE A METHOD FOR HANDLING ROCKER PLATE "C" DURING GALVANIZING.
- ▲ BOND STEEL PLATE "B" AND TEFLON WITH ADHESIVE MATERIAL MEETING FEDERAL SPECIFICATION MMM-A-134, FEP FILM OR EQUAL.



TOP PLATE "A"

TEFLON SURFACE ON PLATE "B"

ROCKER PLATE "C"

TYPE I

MASONRY PLATE "D"

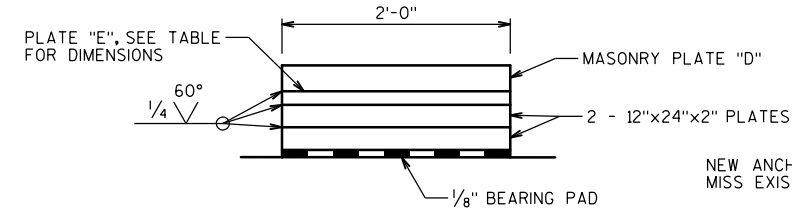
TYPE II

EXPANSION BEARING ASSEMBLY

EXPANSION BEARING

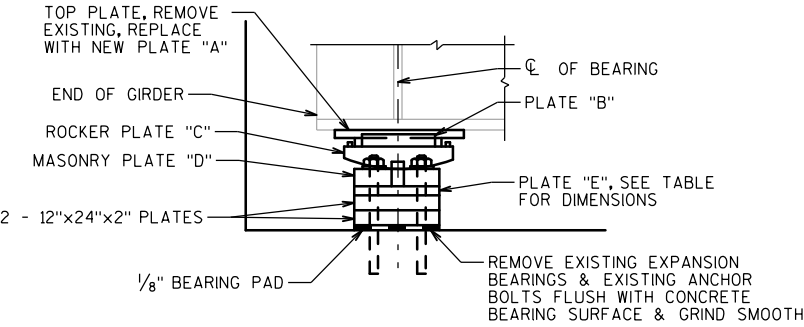
EXPANSION BEARING	PLATE "A"		PLATE "B"		PLATE "C"			PLATE "D"			PLATE "D" TYPE	ANCHOR BOLT SIZE	NO. OF BRG'S REQ'D.	LOCATION
	'X'	'Z'	'X'	'Z'	'X'	'Y'	'Z'	'X'	'Y'	'Z'				
	11"	1'-2"	7"	1'-2"	9"	1 5/16"	1'-4 1/4"	1'-0"	1 1/2"	2'-0"	II	(2) - 1 1/4" ϕ x 1'-5" LONG	18	BOTH ABUTMENTS

GIRDER	PLATE "E"	
	N. ABUT.	S. ABUT.
4	12"x24"x1 5/16"	-----
5	12"x24"x1 1/16"	-----
6	12"x24"x1 1/16"	-----
7	12"x24"x1 5/16"	12"x24"x3 9/16"
8	12"x24"x1 5/8"	12"x24"x1 1/2"
9	12"x24"x1 1/16"	-----



FRONT ELEVATION

(SHOWING MASONRY PLATES ONLY)

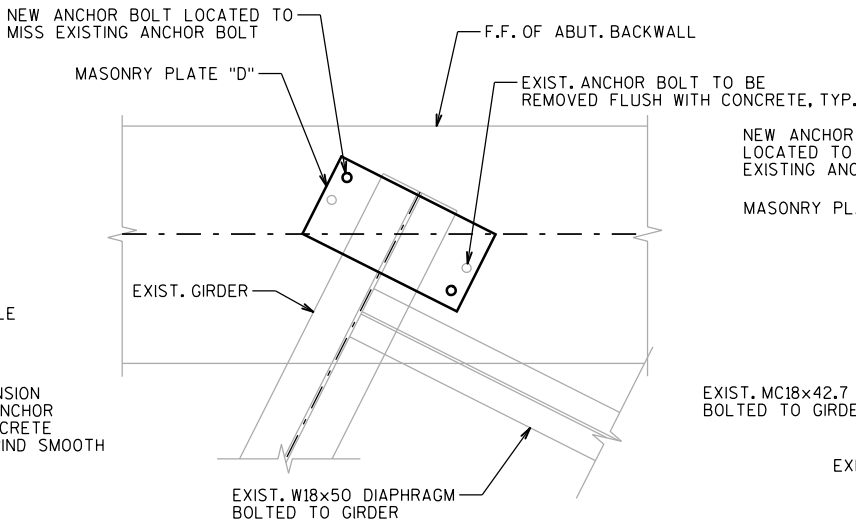


SIDE ELEVATION

EXPANSION BEARING STACKED PLATE DETAILS

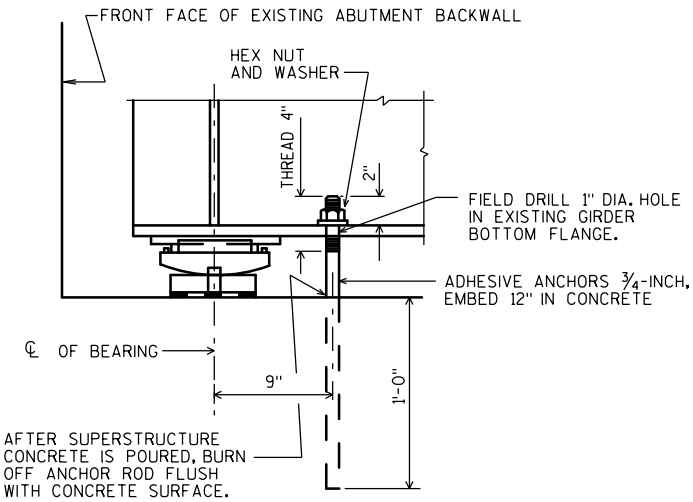
ADDITIONAL PLATES REQUIRED AT GIRDERS 4 THRU 9 ONLY

BEARING REPLACEMENT DETAILS



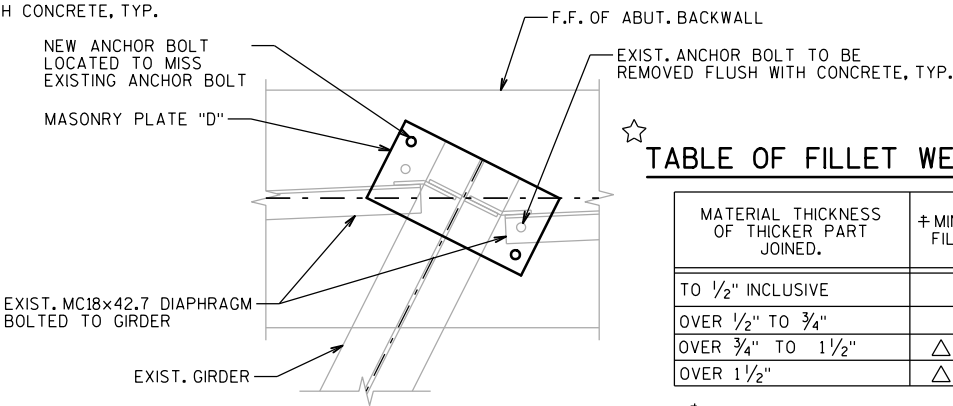
BEARING DETAILS

GIRDERS 4 THRU 9



TEMPORARY HOLD DOWN DEVICE

PLACE ONE ANCHOR ROD PER GIRDER AT ABUTMENT WHERE SLAB POUR TERMINATES. LOCATE 4" (NORMAL) OFF \bar{C} OF GIRDER. ANCHOR ROD, NUT, WASHER AND DRILLED HOLE IN GIRDER FLANGE SHALL BE PAID FOR AS "ADHESIVE ANCHORS 3/4-INCH". MINIMUM PULLOUT CAPACITY OF 27 KIPS.



BEARING DETAILS

GIRDERS 1 THRU 4

TABLE OF FILLET WELD SIZES

MATERIAL THICKNESS OF THICKER PART JOINED.	\pm MIN. SIZE OF FILLET WELD
TO 1/2" INCLUSIVE	3/16"
OVER 1/2" TO 3/4"	1/4"
OVER 3/4" TO 1 1/2"	Δ 5/16"
OVER 1 1/2"	Δ 3/8"

\pm EXCEPT THAT THE WELD SIZE SHALL NOT EXCEED THE THICKNESS OF THE THINNER PART JOINED.

Δ MIN. PASS SIZE IS 5/16"

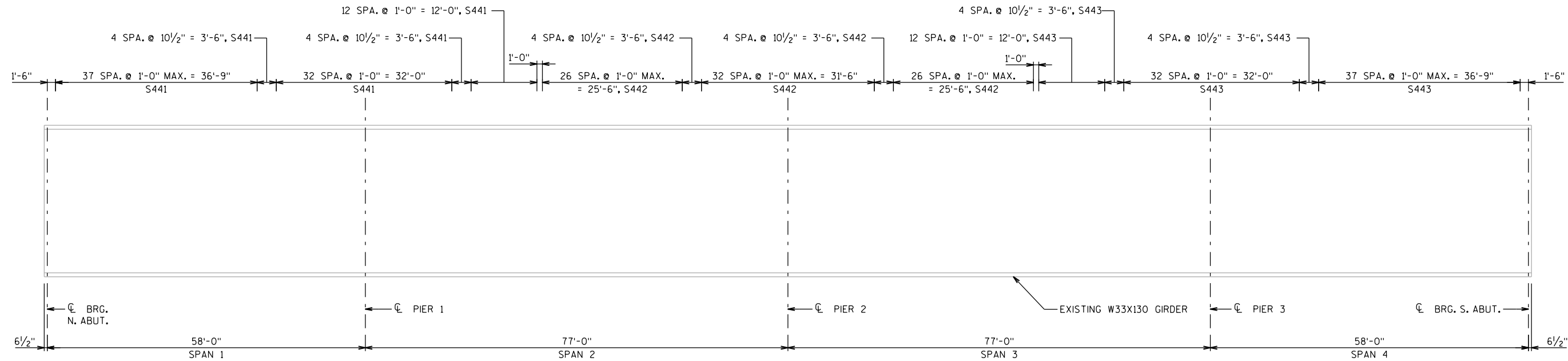
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-14			
DRAWN BY		MSS	PLANS CKD. HDA
BEARING DETAILS			SHEET 5 OF 16

SUPERSTRUCTURE PLAN

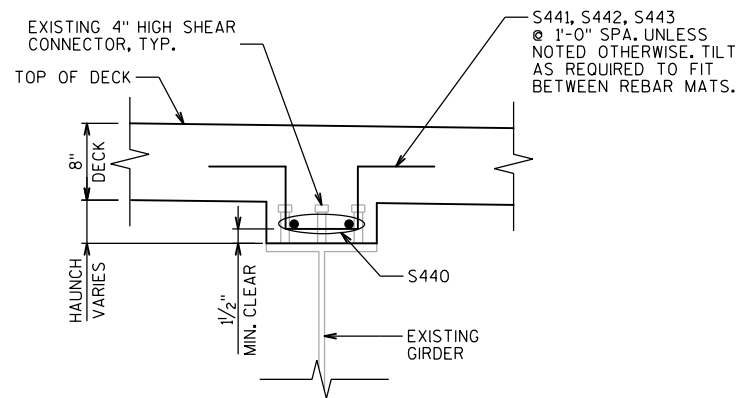
LONGITUDINAL CONSTRUCTION JOINT DETAIL

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-14			
		DRAWN BY	HDA
		PLANS CK'D.	MSS
SUPERSTRUCTURE PLAN			SHEET 6 OF 1





ELEVATION - HAT BAR LAYOUT
GIRDERS 4 - 9



DETAIL D - HAUNCH REINFORCEMENT
GIRDERS 4 - 9

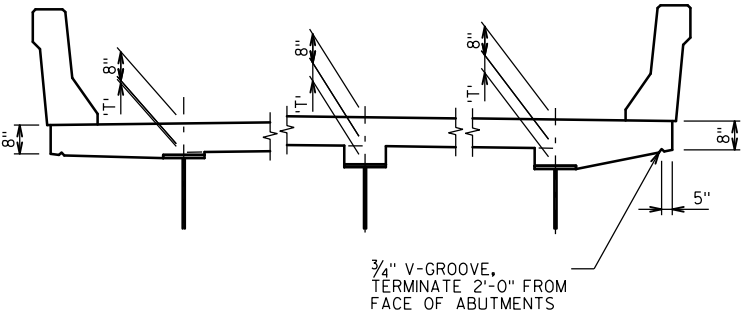
NOTES

PLACE HAT BARS AT EXISTING SHEAR CONNECTORS WHEN SHEAR CONNECTOR SPACING IS LESS THAN OR EQUAL TO 12".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-14			
DRAWN BY		HDA	PLANS CK'D. MSS
SUPERSTRUCTURE DETAILS (1 OF 2)			SHEET 8 OF 16

TOP OF DECK ELEVATIONS

LOCATION	CL BRG. N. ABUT.	SPAN 1									CL PIER 1	SPAN 2									CL PIER 2
		0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9		0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	
EAST EDGE OF DECK	957.46	957.61	957.76	957.91	958.06	958.21	958.35	958.50	958.64	958.78	958.92	959.10	959.28	959.45	959.62	959.78	959.94	960.10	960.26	960.41	960.55
TOE OF EAST PARAPET	957.47	957.62	957.77	957.92	958.07	958.22	958.37	958.51	958.65	958.79	958.93	959.11	959.29	959.46	959.63	959.79	959.96	960.11	960.27	960.42	960.56
GIRDER 1	957.54	957.69	957.84	957.99	958.14	958.29	958.43	958.58	958.72	958.86	959.00	959.18	959.35	959.52	959.69	959.86	960.02	960.17	960.33	960.48	960.62
GIRDER 2	957.76	957.91	958.06	958.21	958.36	958.51	958.65	958.80	958.94	959.07	959.21	959.39	959.56	959.73	959.90	960.06	960.22	960.38	960.53	960.68	960.82
SLOPE BREAK	957.80	957.95	958.10	958.25	958.40	958.55	958.69	958.84	958.98	959.11	959.25	959.43	959.60	959.77	959.94	960.10	960.26	960.41	960.57	960.71	960.86
GIRDER 3	957.94	958.09	958.24	958.39	958.54	958.69	958.83	958.97	959.11	959.25	959.38	959.56	959.73	959.90	960.07	960.23	960.38	960.54	960.69	960.83	960.98
GIRDER 4	958.10	958.25	958.40	958.55	958.70	958.84	958.98	959.12	959.26	959.40	959.53	959.71	959.88	960.04	960.21	960.37	960.52	960.68	960.82	960.97	961.11
CONST. JT.	958.22	958.37	958.52	958.67	958.81	958.96	959.10	959.24	959.38	959.51	959.64	959.82	959.99	960.15	960.32	960.47	960.63	960.78	960.93	961.07	961.21
GIRDER 5	958.25	958.40	958.55	958.70	958.84	958.98	959.13	959.26	959.40	959.54	959.67	959.84	960.01	960.18	960.34	960.50	960.65	960.80	960.95	961.09	961.23
GIRDER 6	958.39	958.54	958.69	958.84	958.98	959.13	959.27	959.41	959.54	959.68	959.81	959.98	960.15	960.31	960.47	960.63	960.78	960.93	961.08	961.22	961.36
CROWN	958.42	958.57	958.72	958.86	959.01	959.15	959.29	959.43	959.56	959.70	959.83	960.00	960.17	960.33	960.49	960.65	960.80	960.95	961.10	961.24	961.38
GIRDER 7	958.42	958.57	958.72	958.86	959.01	959.15	959.29	959.42	959.56	959.69	959.82	959.99	960.16	960.32	960.48	960.64	960.79	960.94	961.08	961.22	961.36
GIRDER 8	958.42	958.57	958.72	958.86	959.00	959.15	959.28	959.42	959.55	959.68	959.81	959.98	960.15	960.31	960.47	960.62	960.77	960.92	961.06	961.20	961.34
WB PGL	958.42	958.57	958.72	958.86	959.00	959.14	959.28	959.42	959.55	959.68	959.81	959.98	960.15	960.31	960.46	960.62	960.77	960.92	961.06	961.20	961.33
GIRDER 9	958.43	958.57	958.71	958.85	958.98	959.12	959.25	959.38	959.51	959.63	959.76	959.93	960.09	960.25	960.41	960.56	960.71	960.86	961.00	961.14	961.28
TOE OF WEST PARAPET	958.43	958.57	958.72	958.86	959.00	959.14	959.28	959.41	959.55	959.68	959.80	959.97	960.13	960.29	960.45	960.60	960.75	960.90	961.04	961.18	961.31
WEST EDGE OF DECK	958.44	958.59	958.73	958.88	959.02	959.15	959.29	959.43	959.56	959.69	959.82	959.98	960.15	960.31	960.46	960.61	960.76	960.91	961.05	961.18	961.32



SLAB HAUNCH DETAILS

NOTES

'T' = HAUNCH HEIGHT AT CENTERLINE OF GIRDER

TO DETERMINE 'T':
ELEVATIONS OF THE TOP FLANGE SHALL BE TAKEN AT CENTERLINE OF BEARING AND AT TENTH POINTS OF SPAN.

TOP OF DECK ELEVATION AT FINAL GRADE
- TOP OF STEEL ELEVATION AFTER STEEL ERECTION
+ CONC. ONLY DEFLECTION: DOWNWARD DEFLECTION IS ADDED, UPWARD DEFLECTION IS SUBTRACTED

- SLAB THICKNESS

= 'T' VALUE FOR SETTING HAUNCH

TOP OF DECK ELEVATIONS, CONTINUED

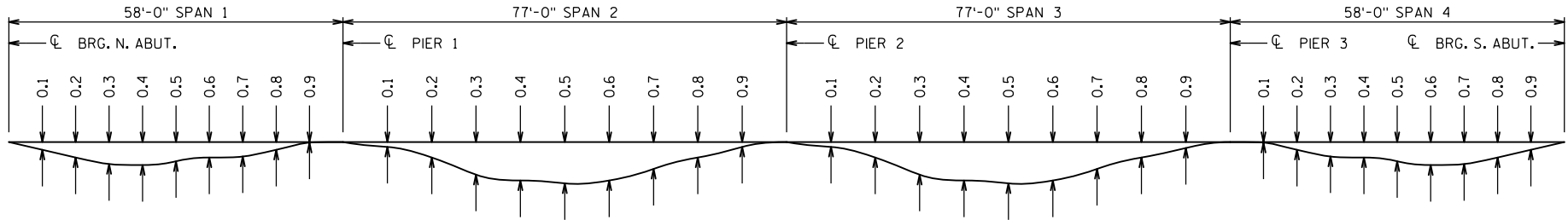
LOCATION	CL PIER 2	SPAN 3									CL PIER 3	SPAN 4									CL BRG. S. ABUT.
		0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9		0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	
EAST EDGE OF DECK	960.55	960.70	960.84	960.97	961.10	961.23	961.36	961.48	961.59	961.71	961.82	961.90	961.97	962.05	962.12	962.20	962.26	962.33	962.40	962.46	962.52
TOE OF EAST PARAPET	960.56	960.71	960.85	960.98	961.11	961.24	961.36	961.48	961.60	961.71	961.82	961.90	961.98	962.06	962.13	962.20	962.27	962.34	962.40	962.47	962.53
GIRDER 1	960.62	960.76	960.90	961.04	961.17	961.30	961.42	961.54	961.66	961.77	961.88	961.96	962.03	962.11	962.18	962.25	962.32	962.39	962.45	962.52	962.58
GIRDER 2	960.82	960.96	961.10	961.23	961.36	961.49	961.61	961.73	961.84	961.95	962.06	962.14	962.21	962.29	962.36	962.43	962.50	962.56	962.63	962.69	962.75
SLOPE BREAK	960.86	961.00	961.13	961.27	961.40	961.52	961.64	961.76	961.88	961.99	962.09	962.17	962.25	962.32	962.39	962.46	962.53	962.60	962.66	962.72	962.78
GIRDER 3	960.98	961.12	961.25	961.38	961.51	961.63	961.75	961.87	961.98	962.09	962.20	962.28	962.35	962.42	962.50	962.56	962.63	962.69	962.76	962.82	962.88
GIRDER 4	961.11	961.25	961.38	961.51	961.64	961.76	961.88	961.99	962.11	962.21	962.32	962.39	962.47	962.54	962.61	962.68	962.74	962.80	962.87	962.93	962.98
CONST. JT.	961.21	961.35	961.48	961.61	961.73	961.86	961.97	962.09	962.20	962.30	962.41	962.48	962.56	962.63	962.70	962.76	962.83	962.89	962.95	963.01	963.06
GIRDER 5	961.23	961.37	961.50	961.63	961.76	961.88	961.99	962.11	962.22	962.32	962.43	962.50	962.58	962.65	962.71	962.78	962.85	962.91	962.97	963.03	963.08
GIRDER 6	961.36	961.49	961.62	961.75	961.87	961.99	962.11	962.22	962.33	962.44	962.54	962.61	962.68	962.75	962.82	962.89	962.95	963.01	963.07	963.13	963.18
CROWN	961.38	961.51	961.64	961.77	961.89	962.01	962.13	962.24	962.35	962.45	962.55	962.63	962.70	962.77	962.84	962.90	962.96	963.03	963.08	963.14	963.20
GIRDER 7	961.36	961.49	961.62	961.75	961.87	961.99	962.10	962.21	962.32	962.42	962.52	962.60	962.67	962.74	962.80	962.87	962.93	962.99	963.05	963.10	963.16
GIRDER 8	961.34	961.47	961.60	961.72	961.84	961.96	962.07	962.18	962.29	962.39	962.49	962.56	962.63	962.70	962.76	962.83	962.89	962.95	963.00	963.06	963.11
WB PGL	961.33	961.46	961.59	961.72	961.84	961.95	962.07	962.17	962.28	962.38	962.48	962.55	962.62	962.69	962.75	962.82	962.88	962.94	962.99	963.05	963.10
GIRDER 9	961.28	961.41	961.54	961.66	961.78	961.90	962.01	962.12	962.23	962.33	962.43	962.50	962.57	962.63	962.70	962.76	962.82	962.88	962.94	962.99	963.05
TOE OF WEST PARAPET	961.31	961.44	961.57	961.69	961.81	961.92	962.03	962.14	962.25	962.35	962.44	962.51	962.58	962.65	962.71	962.77	962.83	962.89	962.95	963.00	963.05
WEST EDGE OF DECK	961.32	961.45	961.57	961.70	961.82	961.93	962.04	962.15	962.25	962.35	962.45	962.52	962.59	962.65	962.72	962.78	962.84	962.90	962.95	963.01	963.06

DEFLECTION TABLE

LOCATION	CL BRG. N. ABUT.	SPAN 1									CL PIER 1	SPAN 2									CL PIER 2
		0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9		0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	
ALL GIRDERS	0.0	0.1	0.2	0.3	0.3	0.3	0.2	0.2	0.1	0.0	0.0	0.1	0.2	0.4	0.5	0.5	0.5	0.4	0.2	0.1	0.0

DEFLECTION TABLE, CONTINUED

LOCATION	CL PIER 2	SPAN 3									CL PIER 3	SPAN 4									CL BRG. S. ABUT.
		0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9		0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	
ALL GIRDERS	0.0	0.1	0.2	0.4	0.5	0.5	0.5	0.4	0.2	0.1	0.0	0.0	0.1	0.2	0.2	0.3	0.3	0.3	0.2	0.1	0.0



DEFLECTION DIAGRAM

SEE TABLE FOR CONCRETE DEFLECTIONS AT TENTH POINTS

NOTES

- DEFLECTIONS GIVEN ARE IN INCHES
- NEGATIVE DEFLECTION VALUE DENOTES UPWARD DEFLECTION
- DEFLECTIONS INCLUDE WEIGHT OF CONCRETE SLAB, HAUNCHES AND PARAPETS ONLY
- DEFLECTIONS ARE THEORETICAL AND MAY VARY IN FIELD
- THE RATE OF PLACING CONCRETE SHALL EQUAL OR EXCEED 1/2 SPAN LENGTH PER HOUR BUT NEED NOT EXCEED 100 C.Y. PER HOUR

NO.	DATE	REVISION				BY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION							
STRUCTURE B-13-14							
DRAWN BY				MSS	PLANS CK'D.		HDA
SUPERSTRUCTURE DETAILS (2 OF 2)					SHEET 9 OF 16		

EXPANSION JOINT NOTES

ONE FIELD SPLICE PERMITTED IN STEEL EXTRUSIONS, UNLESS MORE ARE REQUIRED FOR STAGED CONSTRUCTION, HANDLING OR GALVANIZING REQUIREMENTS. IF USED, DETAILS SHALL BE SUBMITTED FOR APPROVAL. NO SPLICING PERMITTED IN NEOPRENE STRIP SEAL.

AFTER FABRICATION, BUT BEFORE SHIPMENT, STRAIGHTEN STEEL EXTRUSIONS SUCH THAT THEY SHALL BE FREE FROM WARP, TWIST AND SWEEP.

FABRICATOR SHALL PROVIDE MEANS OF KEEPING GALVANIZED EXTRUSIONS CLEAN AND SMOOTH DURING SHIPMENT AND PRIOR TO APPLYING LUBRICANT ADHESIVE FOR NEOPRENE GLAND INSTALLATION.

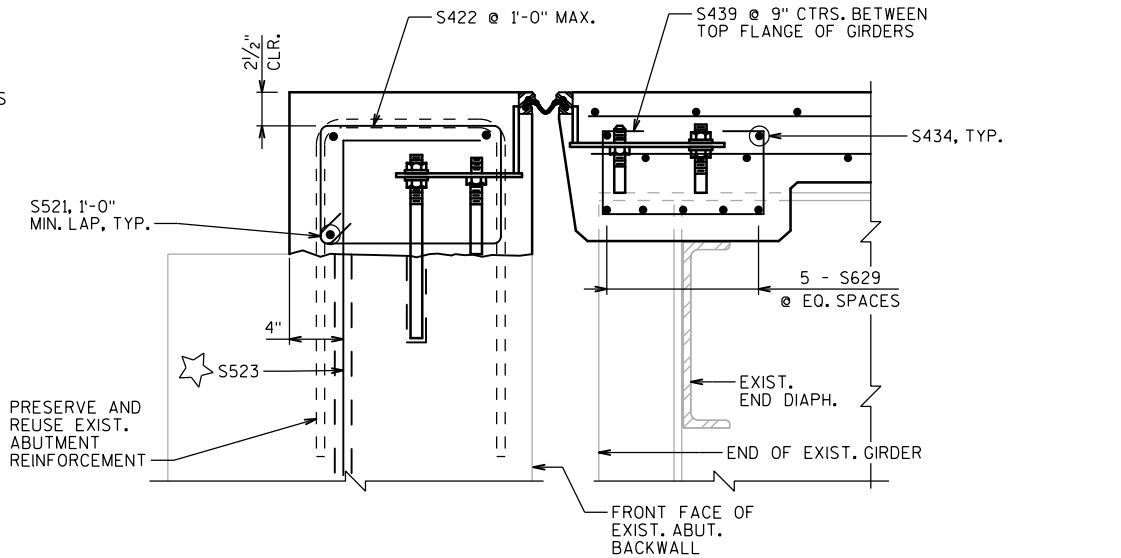
SANDBLAST PLATES, SUPPORTS AND EXTRUSIONS AFTER FABRICATION IN ACCORDANCE WITH SSPC SP. #6 "COMMERCIAL BLAST CLEANING". AFTER BLAST CLEANING, THE PLATES, SUPPORTS AND EXTRUSIONS SHALL BE HOT DIPPED GALVANIZED.

ANCHOR SYSTEM NO. 8 AND NO. 9 SHALL CONFORM TO ASTM A307 AND SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C AND D.

STRIP SEAL EXPANSION JOINT ASSEMBLY, INCLUDING ANCHOR STUDS AND HARDWARE WILL BE PAID FOR AT THE LUMP SUM PRICE BID FOR "EXPANSION DEVICE B-13-14".

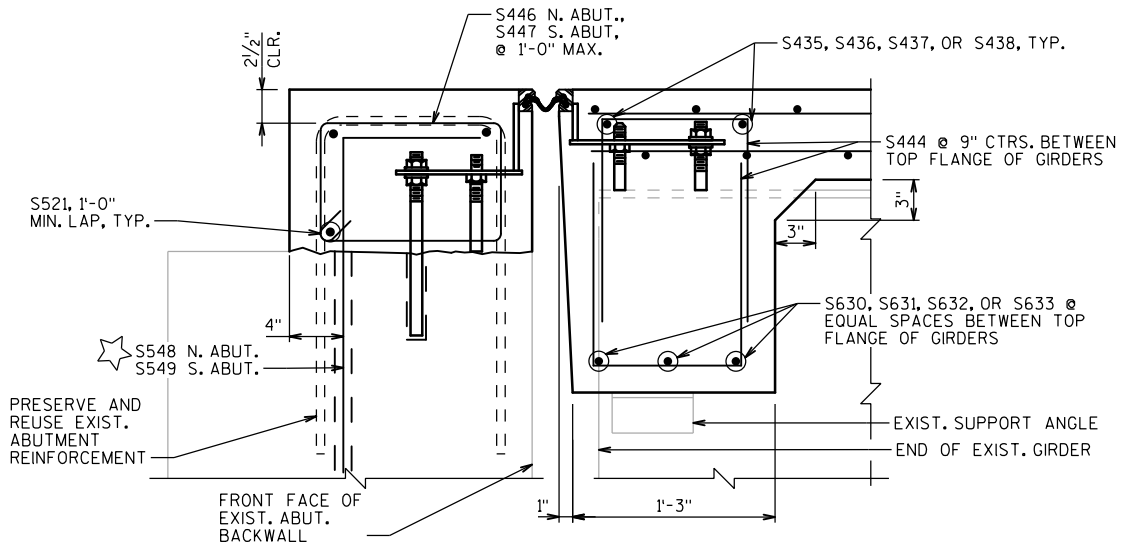
LEGEND

- ① NEOPRENE STRIP SEAL (4 - INCH) & STEEL EXTRUSIONS.
 - ② STUDS $\frac{5}{8}$ " DIA. x $6\frac{3}{8}$ " LONG AT 6" ALTERNATE CENTERS. WELD TO EXTRUSIONS AND BEND AS SHOWN AFTER WELDING.
 - ②A $\frac{1}{2}$ " THICK ANCHOR PLATE WITH $\frac{5}{8}$ " DIA. ROD (OR ALTERNATE STRIP SEAL ANCHOR). WELD ROD TO ANCHOR PLATE, WELD ANCHOR PLATE TO NO. 1 AT 1'-6" CENTERS BETWEEN GIRDERS.
 - ③ $\frac{3}{4}$ " DIA. THREADED ROD WITH 2 NUTS AND PLATE WASHERS. FOR STEEL GIRDERS, WELD THREADED ROD TO TOP FLANGE OR ATTACH BY BOLTING THRU FLANGE. ON ABUTMENT SIDE GROUT THREADED ROD INTO FIELD DRILLED HOLES IN ABUTMENT BACKWALL AS SHOWN.
 - ④ $\frac{3}{4}$ " DIA. THREADED ROD WITH NUT. TACK WELD NUT TO NO. 5.
 - ⑤ FABRICATE SUPPORT FROM 3" x $\frac{1}{2}$ " BAR AS SHOWN OR EQUIVALENT. ONE PER GIRDER PER SIDE. SHOP OR FIELD WELD TO NO. 1. IF FIELD WELDED, COVER WELDED AREAS WITH EPOXY-COATING MATERIAL. PROVIDE $\frac{1}{2}$ " DIA. HOLE FOR NO. 3 AND 1" DIA. HOLE FOR NO. 4.
 - ⑥ GALVANIZED PLATE $\frac{3}{8}$ " x 1'-2" x 2'-0" LONG WITH HOLES FOR NO. 7. BEND AS SHOWN.
 - ⑦ $\frac{3}{4}$ " DIA. x $1\frac{1}{2}$ " STAINLESS STEEL SOCKET FLAT HEAD SCREWS WITH "ANTI-SEIZE" LUBRICANT. PLACE IN COUNTERSUNK HOLE. RECESS $\frac{1}{16}$ " BELOW PLATE SURFACE.
 - ⑧ $\frac{3}{4}$ " DIA. x 4" GALVANIZED HEX HEAD BOLT. BEND 45°.
 - ⑨ $\frac{3}{4}$ " DIA. x 2 $\frac{1}{4}$ " GALVANIZED THREADED COUPLING.
 - ⑩ 1" x 5" SLOTTED COUNTERSUNK HOLE FOR NO. 7. PLACE SLOT PARALLEL TO DIRECTION OF MOVEMENT.
 - ▲ SET JOINT OPENING AT $1\frac{3}{4}$ "
 - ★ ADHESIVE ANCHORS NO. 5 BAR. EMBED A MINIMUM OF 1'-6" INTO CONCRETE. SPACE AT 1'-0" MAX. AND AVOID EXPANSION JOINT HARDWARE. TURN 10° LEG AS NECESSARY TO FIT. ANCHORS SHALL BE APPROVED FOR USE IN CRACKED CONCRETE.
- EXISTING BARS ARE LIKELY TO BE CORRODED AND/OR DAMAGED DURING CONCRETE REMOVAL. PRESERVE AND INCORPORATE AS MUCH REBAR AS PRACTICAL. SUPPLEMENT WITH THE BARS INDICATED BY ★.



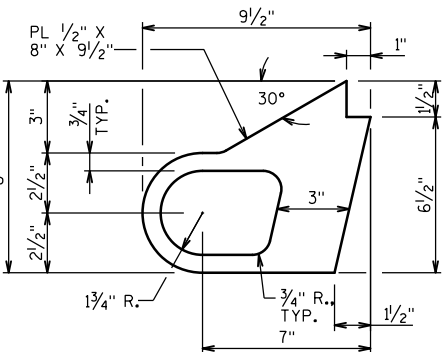
SECTION THRU JOINT AT ABUTMENT BETWEEN GIRDERS 1 AND 3

NORMAL TO ϕ SUBSTRUCTURE (SHOWING REINFORCEMENT)



SECTION THRU JOINT AT ABUTMENT BETWEEN GIRDERS 3 AND 9

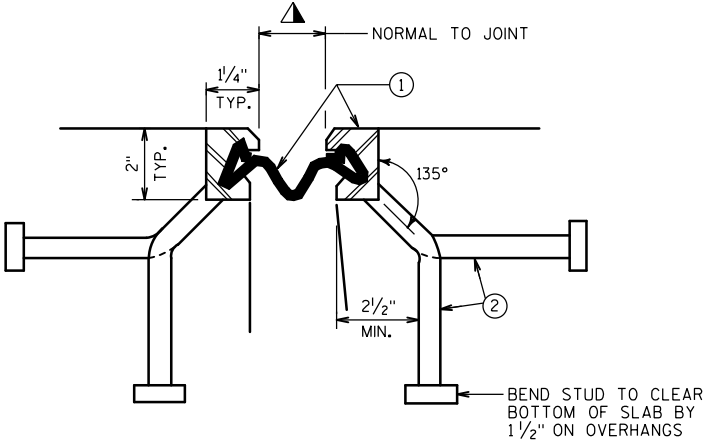
NORMAL TO ϕ SUBSTRUCTURE (SHOWING REINFORCEMENT)



ALTERNATE STRIP SEAL ANCHOR

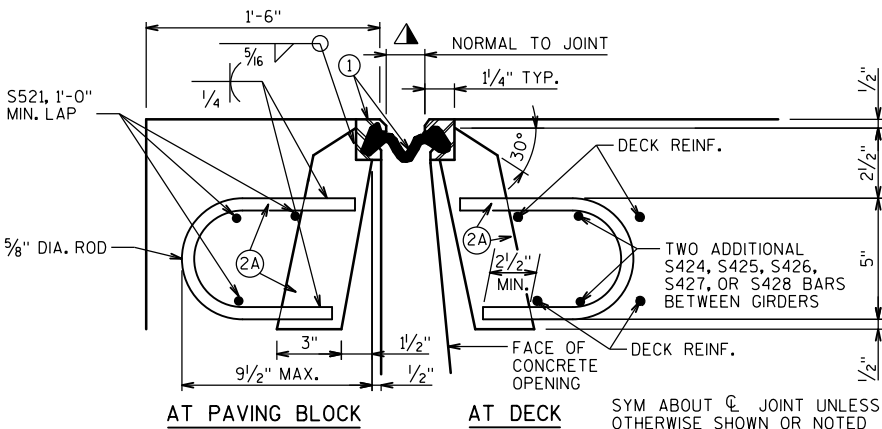
SECTION THRU JOINT AT ABUTMENT

NORMAL TO ϕ SUBSTRUCTURE SECTION BETWEEN GIRDERS 1 AND 3 SHOWN, SECTION BETWEEN GIRDERS 3 AND 9 SIMILAR



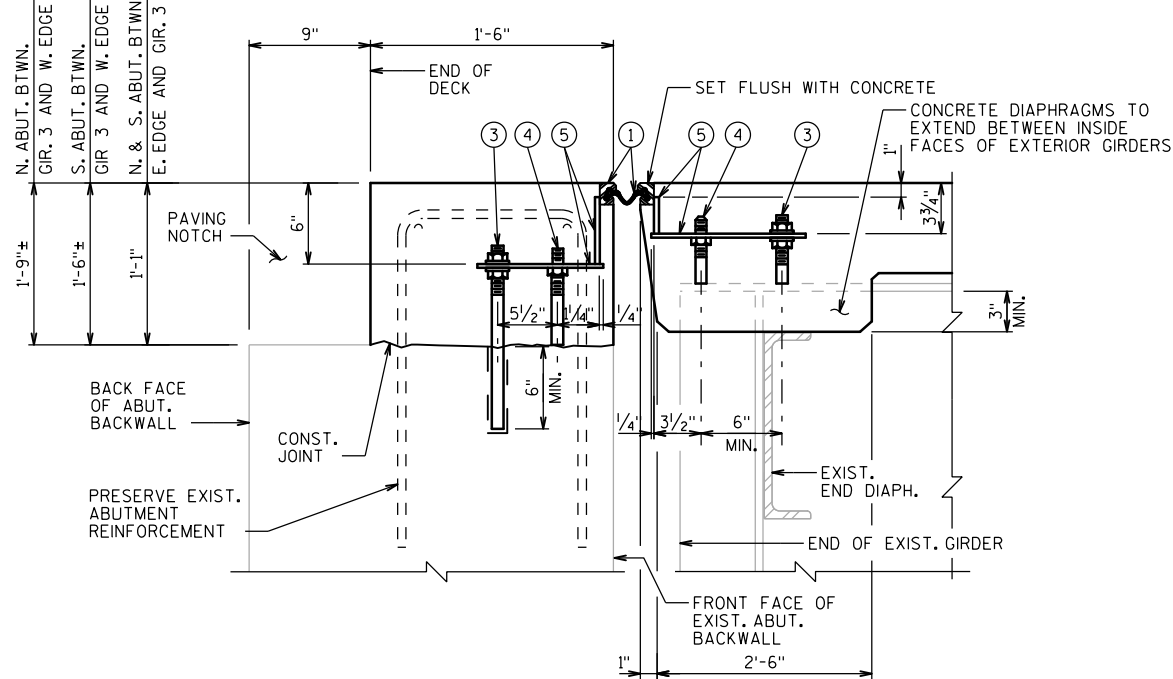
SECTION THRU JOINT

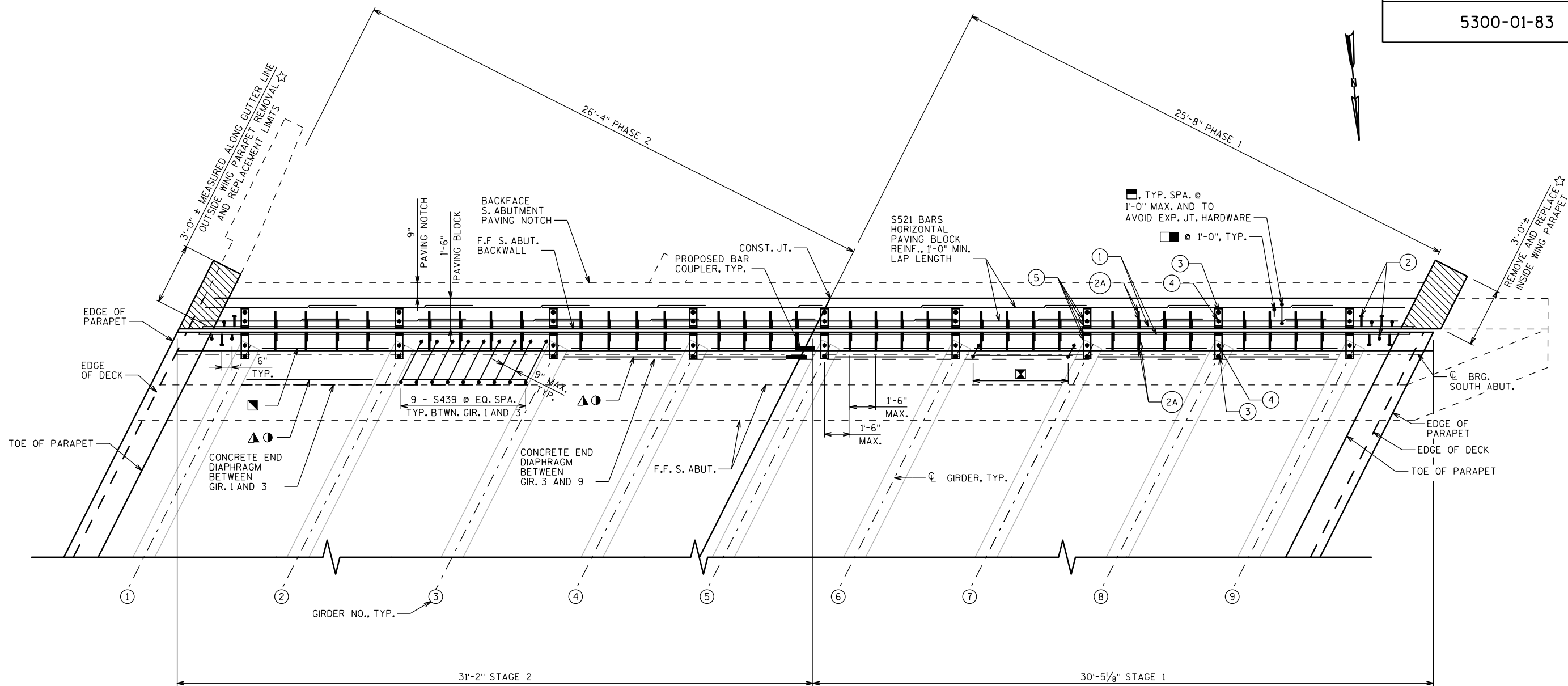
EXTERIOR GIRDER TO EDGE OF DECK AND AT PARAPETS



SECTION THRU JOINT

ROADWAY TRAFFIC AREA BETWEEN EXTERIOR GIRDERS





PLAN B-13-14 ABUTMENT EXPANSION JOINT REPLACEMENT

SOUTH ABUTMENT SHOWN, NORTH ABUTMENT SIMILAR
(SEE "BILL OF BARS" SHEET FOR BILL OF BARS)

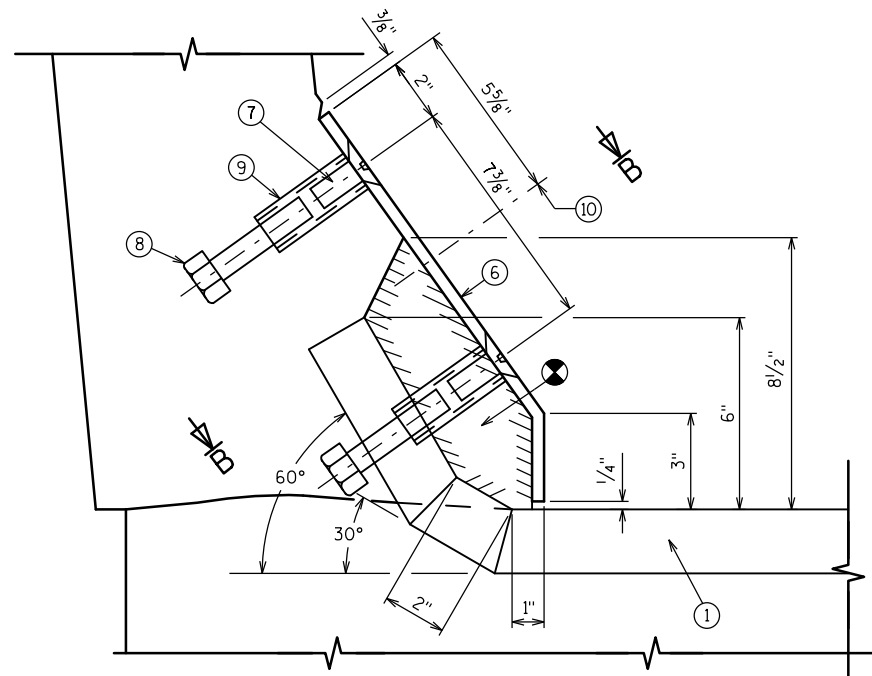
LEGEND

☆ PARAPET REINFORCEMENT NOT SHOWN ON THIS SHEET.
REFER TO "SLOPED FACE PARAPET 'B'" SHEET FOR
PARAPET REINFORCEMENT.☒ S444 STIRRUPS IN PAIRS BETWEEN GIRDERS AT EQUAL
SPACES (9" MAX.), MEASURED PERPENDICULAR TO
CENTERLINE GIRDERS8 PAIRS BETWEEN GIRDERS 3 AND 4
7 PAIRS BETWEEN GIRDER 4 AND CONST. JT.
1 PAIR CENTERED BETWEEN CONST. JT. AND GIRDER 5
8 PAIRS EACH BETWEEN GIRDERS 5 AND 9■ PAVING BLOCK STIRRUP SPACED @ 1'-0" MAX
S422 N. AND S. ABUTS. BTWN. E. EDGE AND GIRDER 3
S446 N. ABUT. BTWN. GIRDER 3 AND W. EDGE
S447 S. ABUT. BTWN. GIRDER 3 AND W. EDGE■ PAVING BLOCK DOWEL SPACED @ 1'-0" MAX
S523 N. AND S. ABUTS. BTWN. E. EDGE AND GIRDER 3
S548 N. ABUT. BTWN. GIRDER 3 AND W. EDGE
S549 S. ABUT. BTWN. GIRDER 3 AND W. EDGE■ NO. 4 BARS BETWEEN GIRDERS
S424 BETWEEN GIRDERS 1 AND 3
S425 BETWEEN GIRDERS 3 AND 4
S426 BETWEEN GIRDER 4 AND CONST. JT.
S427 BETWEEN CONST. JT. AND GIRDER 5
S428 BETWEEN GIRDERS 5 AND 9● NO. 6 BARS BETWEEN GIRDERS AT BOTTOM
OF END DIAPHRAGMS
5 - S629 BETWEEN GIRDERS 1 AND 3
3 - S630 BETWEEN GIRDERS 3 AND 4
3 - S631 BETWEEN GIRDER 4 AND CONST. JT.
3 - S632 BETWEEN CONST. JT. AND GIRDER 5
3 - S633 BETWEEN GIRDERS 5 AND 9▲ NO. 4 BARS BETWEEN GIRDERS AT TOP
OF END DIAPHRAGMS
S434 BETWEEN GIRDERS 1 AND 3
S435 BETWEEN GIRDERS 3 AND 4
S436 BETWEEN GIRDER 4 AND CONST. JT.
S437 BETWEEN CONST. JT. AND GIRDER 5
S438 BETWEEN GIRDERS 5 AND 9

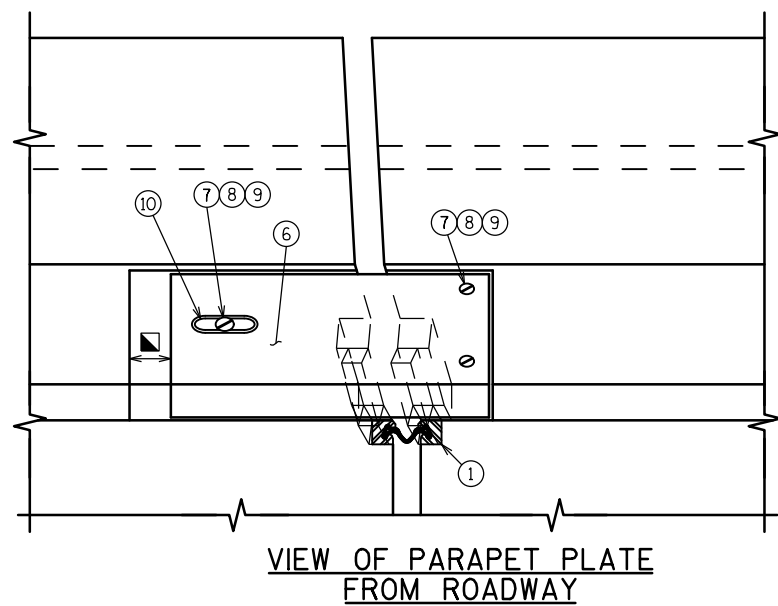
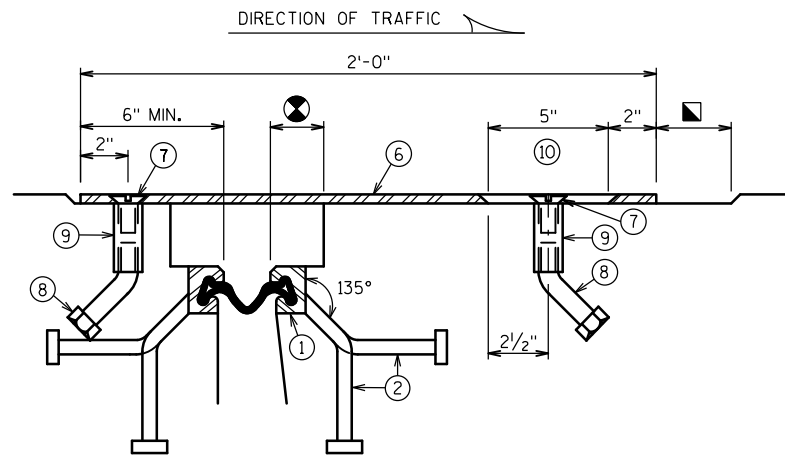
NOTES

SEE "EXPANSION DEVICE" AND "COVER PLATE DETAILS"
SHEETS FOR ADDITIONAL INFORMATION.SEE "SUPERSTRUCTURE PLAN" SHEET FOR BAR COUPLER
DETAIL.

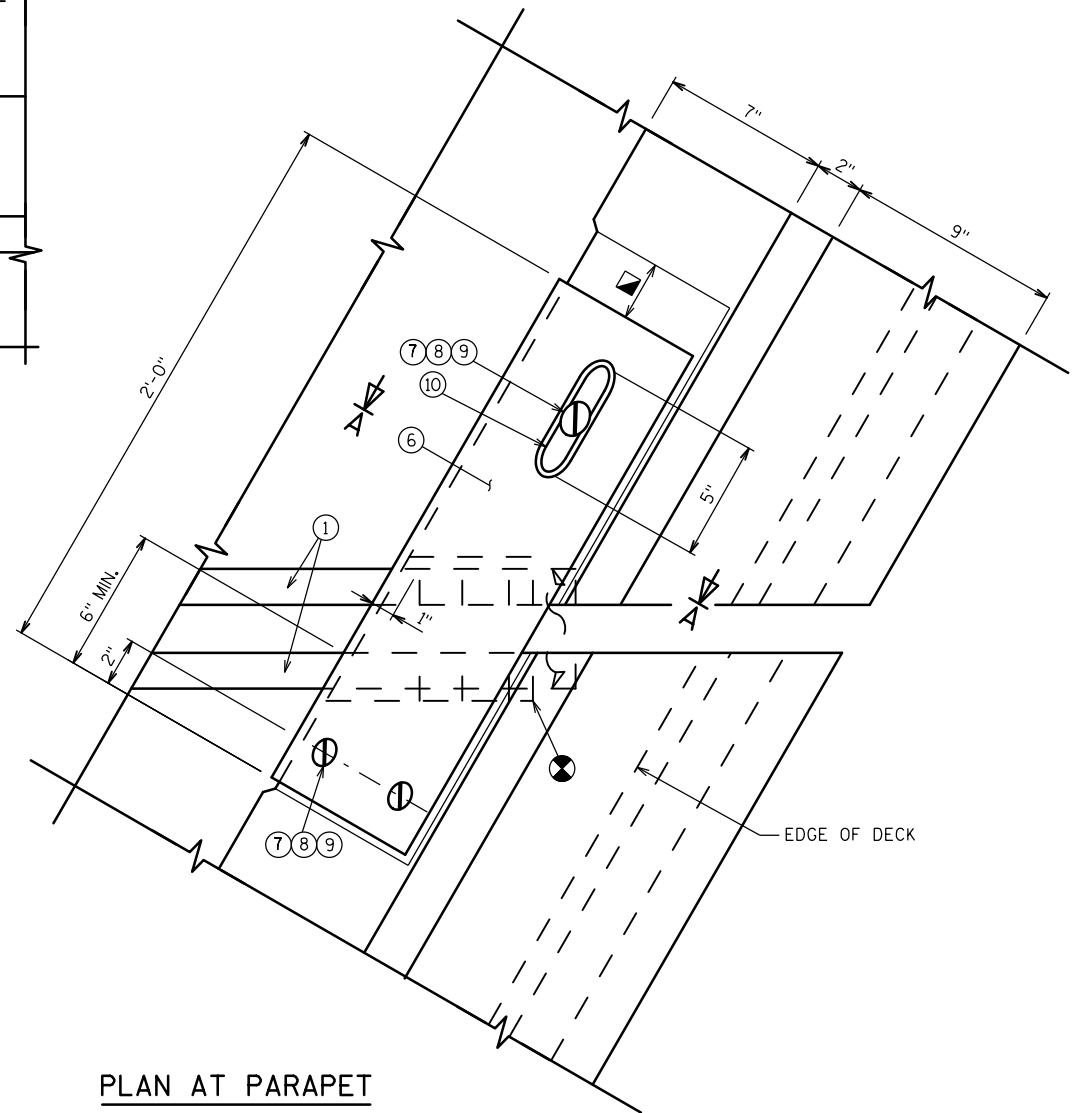
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-14			
DRAWN BY		HDA	PLANS CKD. MSS
EXPANSION JOINT REINFORCEMENT			SHEET 11 OF 16



SECTION A-A

VIEW OF PARAPET PLATE
FROM ROADWAY

SECTION B-B



PLAN AT PARAPET

EAST PARAPET SHOWN. WEST PARAPET MIRRORED.

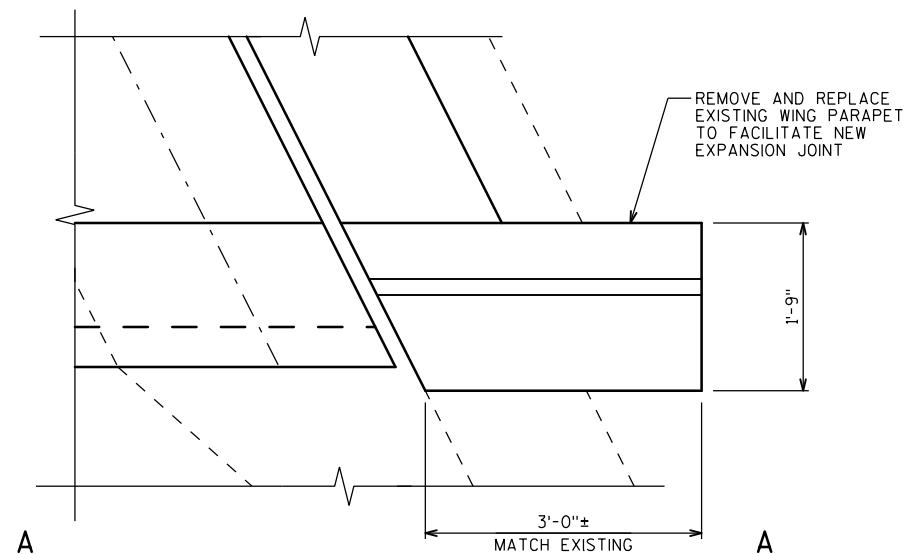
LEGEND

- ⊗ BLOCK OUT CONCRETE 2" EACH SIDE OF JOINT OPENING
- ▣ JOINT OPENING DIM. ALONG SKEW PLUS 1/2"

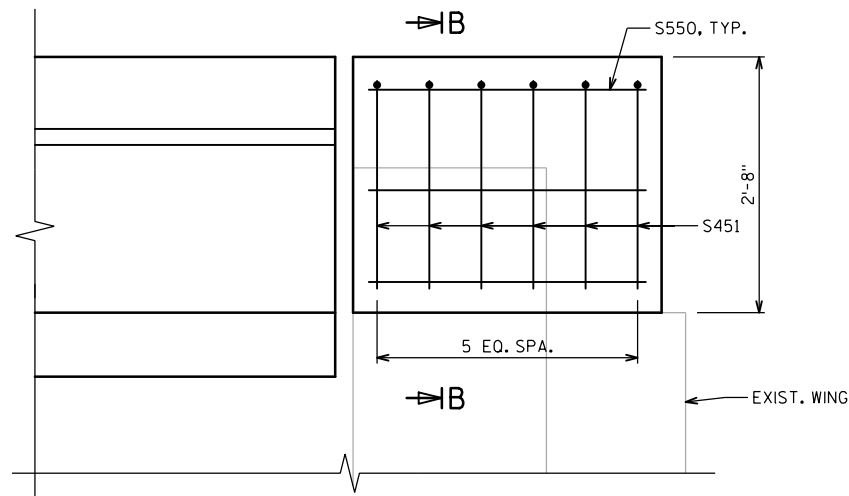
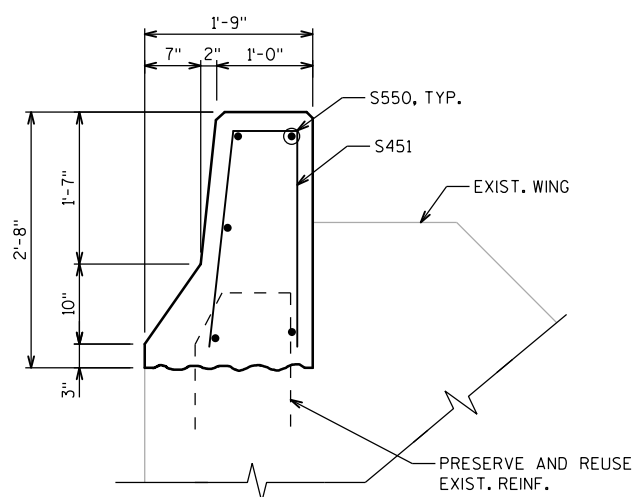
NOTE

SEE "EXPANSION DEVICE" SHEET FOR ADDITIONAL INFORMATION.

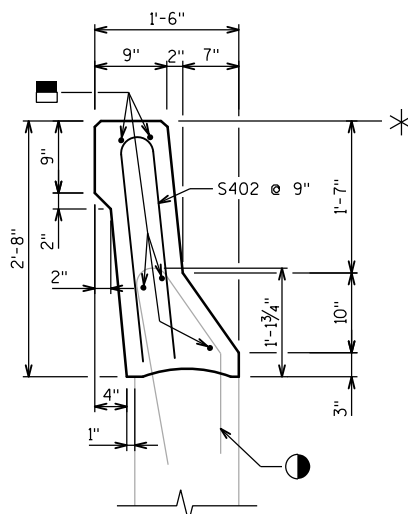
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-14			
DRAWN BY		HDA	PLANS CK'D. MSS
COVER PLATE DETAILS			SHEET 12 OF 16

**WING 4 PLAN**

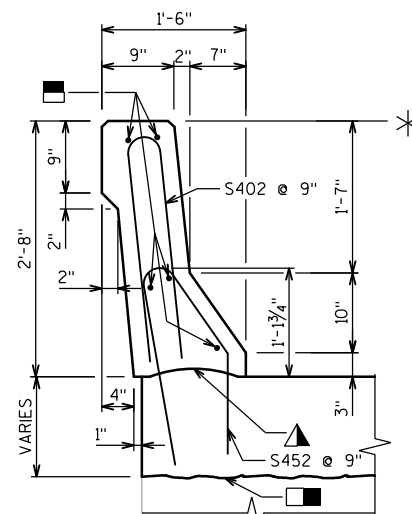
WING 1 SIMILAR

**VIEW A-A****SECTION B**

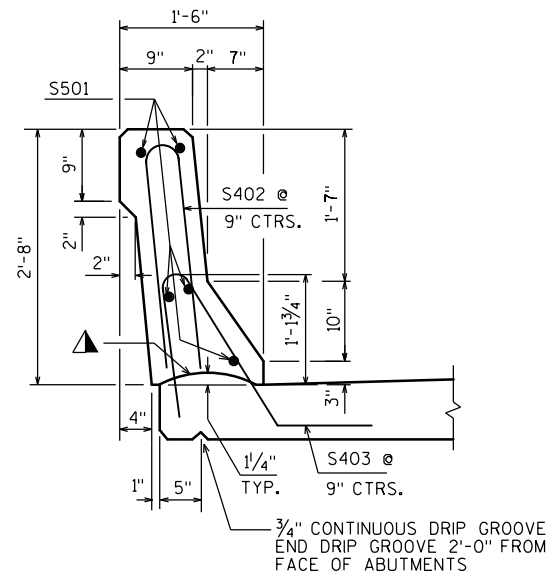
WINGS 1 AND 4

**SECTION THRU REPLACEMENT
PARAPET ON WINGWALL AT
NEW EXPANSION DEVICE**

(WINGS 2 AND 3)

**SECTION THRU REPLACEMENT
PARAPET ON ABUTMENT AT
NEW EXPANSION DEVICE**

(WINGS 2 AND 3)

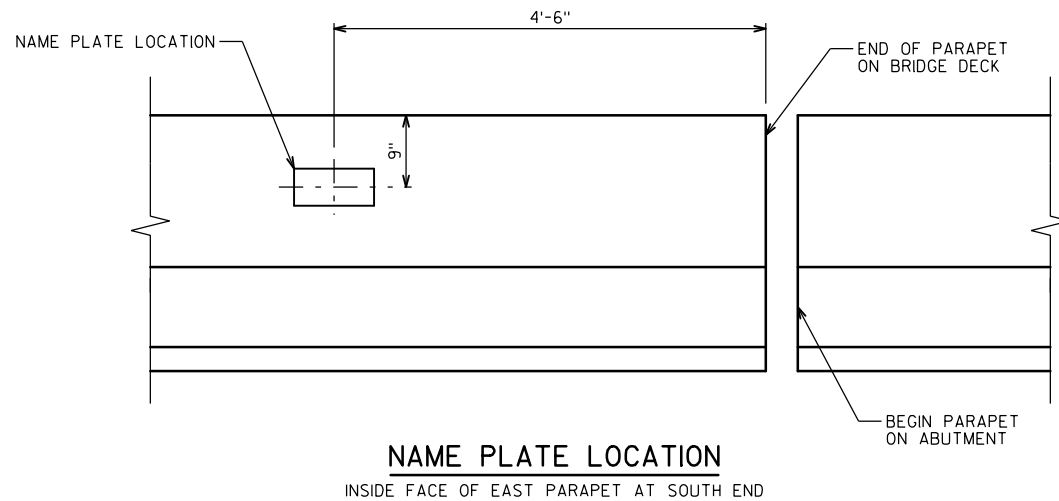
**SECTION THRU PARAPET ON BRIDGE****LEGEND**

- ▲ CONST. JOINT, STRIKE OFF AS SHOWN
- ▣ CONST. JOINT LIMIT OF CONCRETE REMOVAL
- ▣ PRESERVE AND REUSE EXISTING LONGITUDINAL REINFORCEMENT
- * MATCH TOP ELEVATION OF REPLACEMENT PARAPET TO TOP ELEVATION OF ADJACENT PARAPET
- PRESERVE AND REUSE EXISTING VERTICAL REINFORCEMENT AT SECTION OF PARAPET REMOVAL WHERE WINGWALL REMAINS.

NOTES

SEE "EXPANSION JOINT REINFORCEMENT" SHEET FOR ADDITIONAL INFORMATION.

OPTIONAL CONSTRUCTION JOINTS IN THE PARAPET MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 2'-11". MIN. JOINT SPACING OF 80'-0". DEFINE CONST. JOINT WITH A 1" 'V' GROOVE.

**NAME PLATE LOCATION**

INSIDE FACE OF EAST PARAPET AT SOUTH END

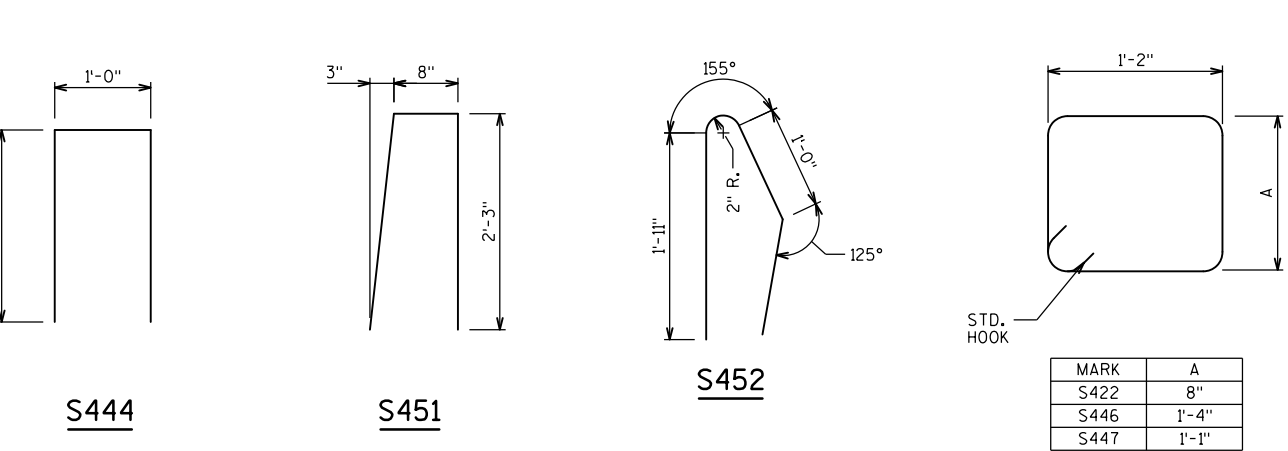
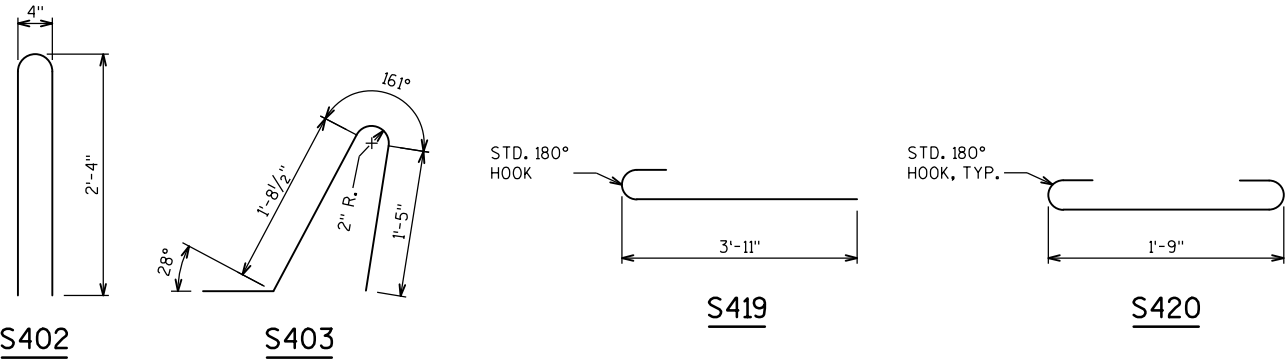
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-14			
DRAWN BY		HDA	PLANS CK'D. MSS
SLOPED FACE PARAPET 'B'			SHEET 13 OF 16

BILL OF BARS

NOTE:
BAR DIMENSIONS ARE OUT TO OUT OF BAR.
THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.

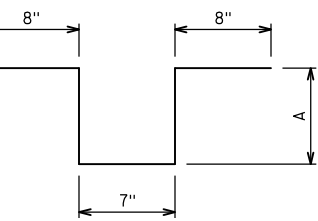
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	SERIES	LOCATION
S501	X	50	56'-9"			PARAPET HORIZ.
S402	X	738	4'-10"	X		PARAPET VERT.
S403	X	728	4'-3"	X		PARAPET VERT.
S404	X	154	41'-11"			DECK LONGIT. TOP SPANS 1 & 4
S405	X	154	41'-8"			DECK LONGIT. TOP SPANS 2 & 3
S606	X	154	37'-8"			DECK LONGIT. TOP PIERS 1 & 3
S607	X	77	40'-2"			DECK LONGIT. TOP PIER 2
S408	X	400	55'-10"			DECK LONGIT. BOTTOM & W. OVERHANG BOTTOM
S509	X	828	26'-7"			DECK TRANS. TOP & BOTTOM PHASE 1
S510	X	828	27'-3"			DECK TRANS. TOP & BOTTOM PHASE 2
S511	X	20	14'-1"		X	DECK TRANS. TOP PHASE 1NW CORNER
S512	X	20	14'-0"		X	DECK TRANS. TOP PHASE 1SW CORNER
S513	X	20	14'-0"		X	DECK TRANS. TOP PHASE 2 NE CORNER
S514	X	21	14'-1"		X	DECK TRANS. TOP PHASE 2 SE CORNER
S515	X	21	14'-1"		X	DECK TRANS. BOTTOM PHASE 1NW CORNER
S516	X	20	13'-4"		X	DECK TRANS. BOTTOM PHASE 1SW CORNER
S517	X	21	14'-1"		X	DECK TRANS. BOTTOM PHASE 2 NE CORNER
S518	X	20	14'-1"		X	DECK TRANS. BOTTOM PHASE 2 SE CORNER
S419	X	868	4'-5"	X		DECK TRANS. TOP OVERHANGS
S420	X	434	2'-9"	X		W. OVERHANG BOTTOM
S521	X	60	7'-6"			PAVING BLOCK HORIZ.
S422	X	46	4'-2"	X		PAVING BLOCK STIRRUP N. & S. ABUT. BTWN. E. EDGE & G3
S523	X	46	3'-1"	X		PAVING BLOCK DOWEL N. & S. ABUT. BTWN. E. EDGE & G3
S424	X	8	6'-6"			EXP. JOINT HORIZ. BETWEEN GIRDERS 1 & 3
S425	X	4	5'-10"			EXP. JOINT HORIZ. BETWEEN GIRDERS 3 & 4
S426	X	4	4'-9"			EXP. JOINT HORIZ. BETWEEN GIRDER 4 & CONST. JT.
S427	X	4	0'-8"			EXP. JOINT HORIZ. BETWEEN CONST. JT. & GIRDER 5
S428	X	16	5'-5"			EXP. JOINT HORIZ. BETWEEN GIRDERS 5 & 9
S629	X	20	6'-5"			END DIAPHR. HORIZ. BETWEEN GIRDERS 1 & 3
S630	X	6	6'-6"			END DIAPHR. HORIZ. BETWEEN GIRDERS 3 & 4
S631	X	6	5'-1"			END DIAPHR. HORIZ. BETWEEN GIRDER 4 & CONST. JT.
S632	X	6	1'-0"			END DIAPHR. HORIZ. BETWEEN CONST. JT. & GIRDER 5
S633	X	24	6'-0"			END DIAPHR. HORIZ. BETWEEN GIRDERS 5 & 9
S434	X	8	6'-5"			END DIAPHR. HORIZ. BETWEEN GIRDERS 1 & 3
S435	X	4	5'-8"			END DIAPHR. HORIZ. BETWEEN GIRDERS 3 & 4
S436	X	4	4'-8"			END DIAPHR. HORIZ. BETWEEN GIRDER 4 & CONST. JT.
S437	X	4	0'-7"			END DIAPHR. HORIZ. BETWEEN CONST. JT. & GIRDER 5
S438	X	16	5'-4"			END DIAPHR. HORIZ. BETWEEN GIRDERS 5 & 9
S439	X	36	4'-0"	X		END DIAPHR. STIRRUP BETWEEN GIRDERS 1 & 3
S440	X	84	40'-4"			HAUNCH LONGIT.
S441	X	540	3'-5"	X		HAUNCH VERT.
S442	X	558	3'-1"	X		HAUNCH VERT.
S443	X	540	2'-9"	X		HAUNCH VERT.
S444	X	192	4'-6"	X		END DIAPHR. STIRRUP BETWEEN GIRDERS 3 & 9
S545	X	8	5'-0"			AT FLOOR DRAINS
S446	X	40	5'-6"	X		PAVING BLOCK STIRRUP N. ABUT. BETWEEN G3 & W. EDGE
S447	X	40	5'-0"	X		PAVING BLOCK STIRRUP S. ABUT. BETWEEN G3 & W. EDGE
S548	X	40	3'-9"	X		PAVING BLOCK DOWEL N. ABUT. BETWEEN G3 & W. EDGE
S549	X	40	3'-6"	X		PAVING BLOCK DOWEL S. ABUT. BETWEEN G3 & W. EDGE
S550	X	10	2'-5"			WING 1 & 4 PARAPET HORIZ.
S451	X	12	5'-0"	X		WING 1 & 4 PARAPET VERT.
S452	X	6	4'-5"	X		WING 2 & 3 PARAPET VERT.

- ▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.
- BAR LENGTH COMPUTED TO ☒ LONGIT. JOINT AND SHALL BE MODIFIED IF REQ'D. TO BAR COUPLER MANUFACTURER RECOMMENDATIONS. PAY BASED ON BARS AS DETAILED.
- ☆ ADHESIVE ANCHORS NO. 5 BAR, EMBED 1'-6" INTO CONCRETE



MARK	A
S441	7"
S442	9"
S443	11"

S441, S442, S443



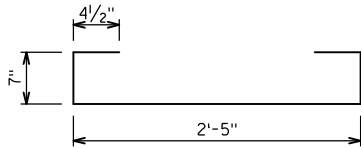
BAR SERIES TABLE

MARK	NO. REQ'D.	LENGTH
S511	1 SERIES OF 20	2'-4" TO 25'-10"
S512	1 SERIES OF 20	2'-2" TO 25'-10"
S513	1 SERIES OF 20	2'-2" TO 25'-10"
S514	1 SERIES OF 21	1'-8" TO 26'-6"
S515	1 SERIES OF 21	1'-8" TO 26'-6"
S516	1 SERIES OF 20	1'-6" TO 25'-2"
S517	1 SERIES OF 21	1'-8" TO 26'-6"
S518	1 SERIES OF 20	2'-4" TO 25'-10"

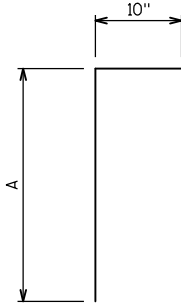
BUNDLE AND TAG EACH SERIES SEPARATELY.

STATE PROJECT NUMBER

5300-01-83



S439



MARK	A
S523	2'-4"
S548	3'-0"
S549	2'-9"

S523, S548, S549

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-14			
		DRAWN BY HDA	PLANS CK'D. MSS
BILL OF BARS			SHEET 14 OF 16

FLANGED 6" DIA. DOWNSPOUTS SHALL BE EITHER STEEL OR REINFORCED THERMOSETTING RESIN PIPE CONFORMING TO SECTION 514 OF THE STANDARD SPECIFICATIONS.



1/4" ALLOW FOR TIGHTENING

1/2" DIA. BOLT

2 1/2" x 3 7/8" BAR (TYP)

3"

6 5/8" DIA.

1/2"

FACE OF GIRDER WEB

1 1/2"

1 1/2"

1/16" DIA. HOLE FOR 3/4" DIA. BOLT

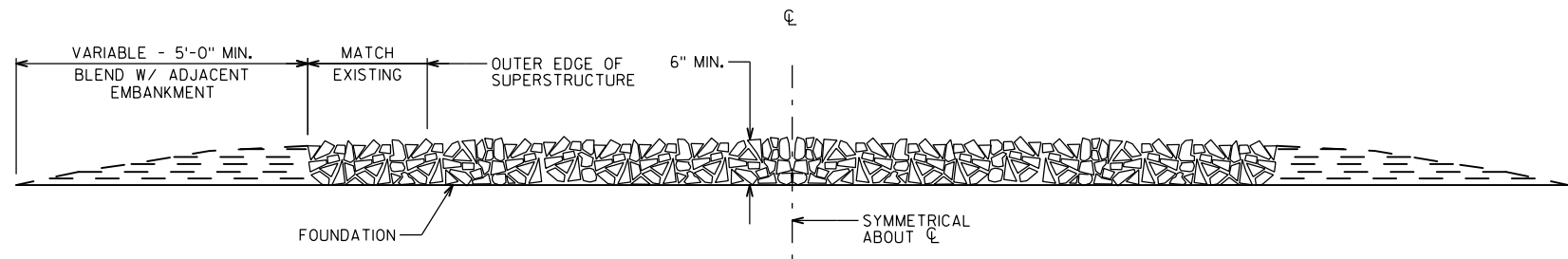
1/2" DIA. BOLT-THRU 9/16" DIA. HOLE & 9/16" x 2 1/2" SLOTTED HOLE

1/4"

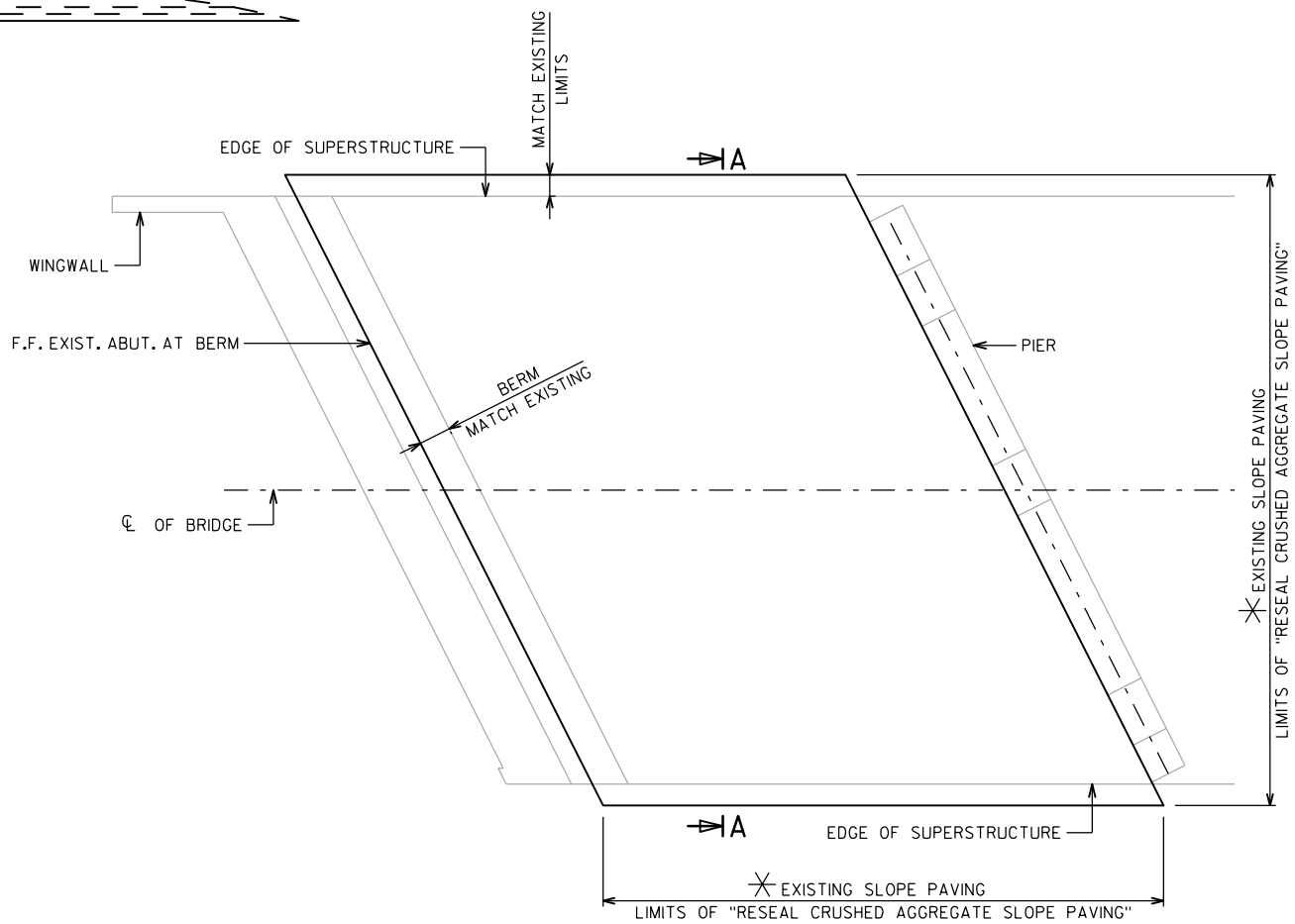
BRACKET DETAIL



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-14			
		DRAWN BY	HDA
		PLANS CK'D.	MSS
FLOOR DRAIN TYPE 'GC'		SHEET 15 OF 1	

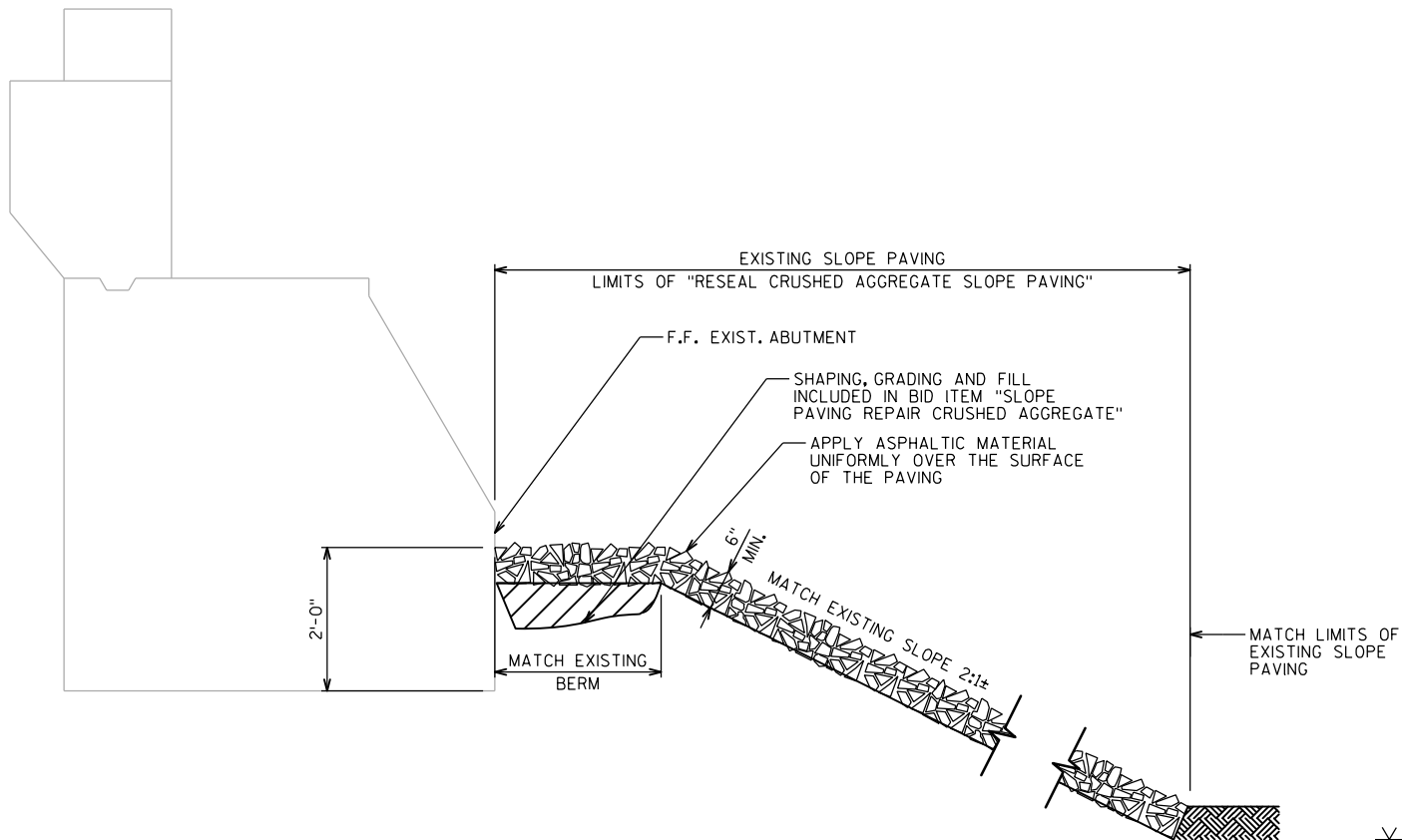


SECTION A-A



PLAN - SLOPE PAVING CRUSHED AGGREGATE

NORTH ABUTMENT SHOWN, SOUTH ABUTMENT SIMILAR



STANDARD CROSS SECTION

ROUND STONE WILL NOT BE ACCEPTED

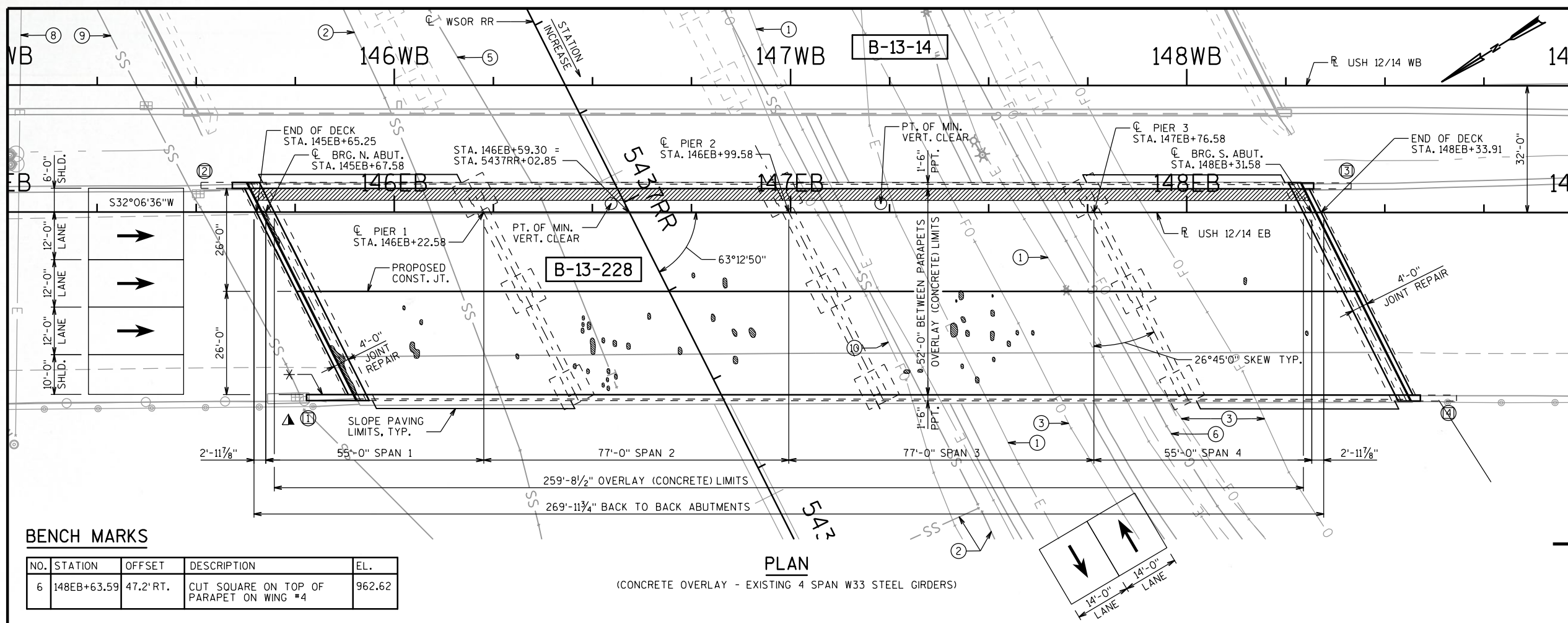
GENERAL NOTES

✱ DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS.

WOOD FORMS MAY BE LEFT IN PLACE WHEN OF A QUALITY ACCEPTABLE TO THE ENGINEER.

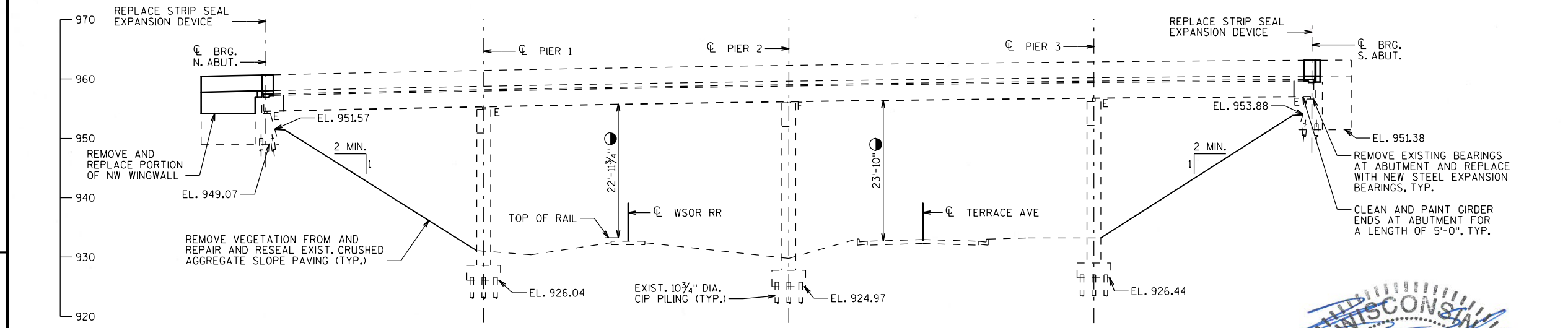
ENTIRE LIMITS OF EXISTING SLOPE PAVING CRUSHED AGGREGATE SHOWN. ONLY EXISTING DETERIORATED AREAS TO BE REPAIRED. REPAIR LIMITS SHALL BE DETERMINED IN THE FIELD BY THE PROJECT ENGINEER.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-14			
DRAWN BY		HDA	PLANS CK'D. MSS
SLOPE PAVING CRUSHED AGGREGATE			SHEET 16 OF 16



BENCH MARKS

NO.	STATION	OFFSET	DESCRIPTION	EL.
6	148EB+63.59	47.2' RT.	CUT SQUARE ON TOP OF PARAPET ON WING #4	962.62

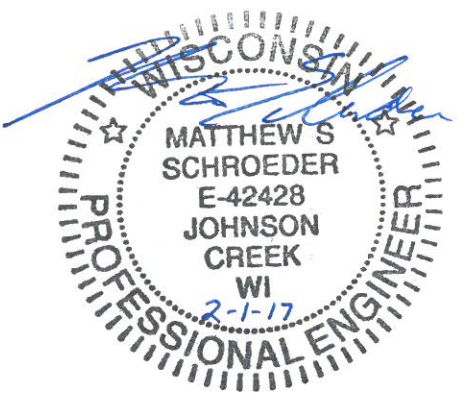


TRAFFIC DATA
USH 12/14
A.D.T. = 54,000 (2015)
R.D.S. = 60 M.P.H.
TERRACE AVE.
A.D.T. = 1,500 (2009)
R.D.S. = 30 M.P.H.

DESIGN DATA
LIVE LOAD
DESIGN LOADING: HS20
INVENTORY RATING: HS21
OPERATING RATING: HS35
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS
MATERIAL PROPERTIES
CONCRETE MASONRY:
SUPERSTRUCTURE f'c = 4,000 psi
ALL OTHER f'c = 3,500 psi
BAR STEEL REINFORCEMENT fy = 60,000 psi

DECK INSPECTION RESULTS
(INFRARED INSPECTION DATE: 9/12/16)
FOR INFORMATION ONLY

FIELD OBSERVATIONS SUMMARY		S.N. B-13-228		LEGEND	
ITEM	UNIT	QUANT.	%		
TOTAL AREA	ft ²	14040		DELAMINATION	
SHADE/DEBRIS	ft ²	800		SPALL	
DELAMINATION	ft ²	78	0.6	DEBOND	
SPALL	ft ²	1	<0.1	ASPHALT PATCH	
DEBOND	ft ²	N/A	N/A	CONCRETE PATCH	
ASPHALT PATCH	ft ²	0	0	SHADE/DEBRIS	
CONCRETE PATCH	ft ²	0	0		



STATE PROJECT NUMBER
5300-01-83

- LIST OF DRAWINGS**
1. GENERAL PLAN & ELEVATION
 2. TYPICAL SECTION, GENERAL NOTES & QUANTITIES
 3. CONSTRUCTION STAGING
 4. WINGWALL 1 REPLACEMENT DETAILS
 5. WINGWALL 1 REINFORCEMENT DETAILS (1 OF 2)
 6. WINGWALL 1 REINFORCEMENT DETAILS (2 OF 2)
 7. BEARING DETAILS
 8. EXPANSION DEVICE
 9. EXPANSION JOINT REINFORCEMENT
 10. EXPANSION JOINT DETAILS
 11. BILL OF BARS
 12. SLOPE PAVING CRUSHED AGGREGATE

- UTILITY NOTES**
UTILITIES TO REMAIN U.N.O.
- ① EXISTING UNDERGROUND ELECTRIC
 - ② EXISTING STORM SEWER
 - ③ EXISTING FIBER OPTIC LINE
 - ⑤ EXISTING TELEPHONE LINE
 - ⑥ EXISTING GAS LINE
 - ⑧ DISCONTINUED WISDOT ATR CONDUIT
 - ⑨ STORM SEWER TO BE REPLACED
 - ⑩ DISCONTINUED FIBER OPTIC LINE

- LEGEND**
- TRAFFIC DIRECTION
 - LOCATION PER EXISTING PLANS AND MIN. CLEARANCE TAKEN FROM HSI SYSTEM 7/5/2016.
 - * REPLACE NAME PLATE (INSIDE FACE)
 - ⊗ WING NUMBER
 - ▲ LOCATION OF "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD"

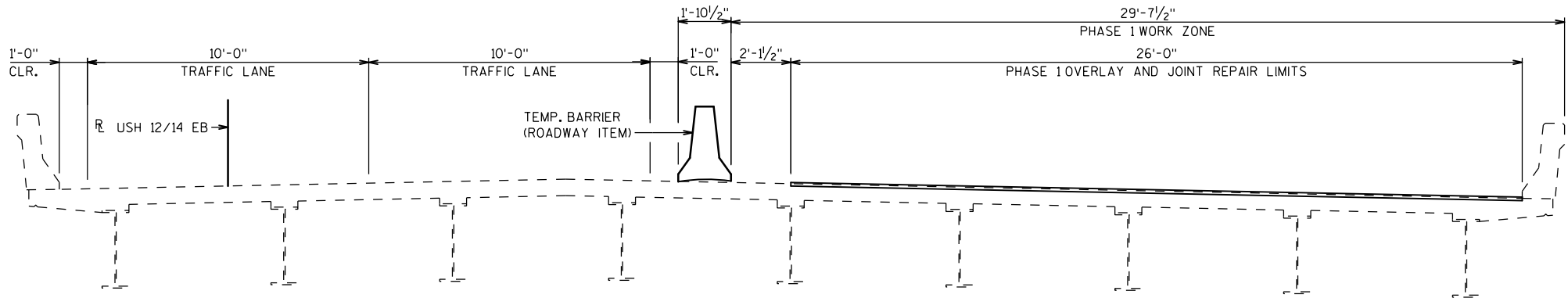
STRUCTURES DESIGN CONTACTS
BRIDGE OFFICE:
WILLIAM DREHER (608) 266-8489
CONSULTANT:
MATT SCHROEDER (608) 294-5000

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
HNTB		11414 W. PARK PLACE MILWAUKEE, WI 53224 (414) 359-2300	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	William C. Dreher, SDR		02/14/17
CHIEF STRUCTURES DESIGN ENGINEER		DATE	
STRUCTURE B-13-228			
USH 12/14 EB OVER TERRACE AVE.			
COUNTY	DANE	CITY	MIDDLETON
DESIGN SPEC. REHABILITATION N/A			
DESIGNED BY	EAJ	DESIGN CK'D. MSS	DRAWN BY EAJ/HDA
PLANS CK'D. MSS			
GENERAL PLAN & ELEVATION			SHEET 1 OF 12



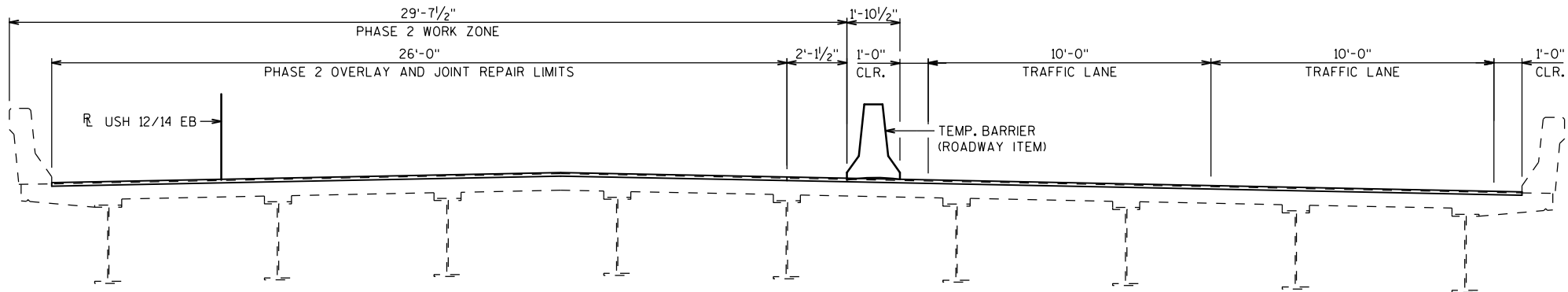
ALL ITEMS ARE CATEGORY 0020

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-228			
DRAWN BY		HDA	PLANS CK'D. MSS
TYPICAL SECTION, GENERAL NOTES & QUANTITIES		SHEET 2 OF 12	



PHASE 1

(LOOKING SOUTH)



PHASE 2

(LOOKING SOUTH)

NOTES

PHASE NUMBERS FOR STRUCTURE WORK MAY NOT MATCH ROADWAY STAGING PLAN NUMBERING.

SEE ROADWAY PLANS FOR COMPLETE PROJECT STAGING DETAILS.

COMPLETE ALL ON-DECK STRUCTURE WORK IN PHASE 1 AND PHASE 2 EXCEPT FOR PROTECTIVE SURFACE TREATMENT, WHICH IS TO BE APPLIED DURING SHORT-TERM LANE CLOSURES. TIMING OF PROTECTIVE SURFACE TREATMENT APPLICATION AS PER THE STANDARD SPECIFICATIONS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-228			
DRAWN BY		HDA	PLANS CK'D. MSS
CONSTRUCTION STAGING			SHEET 3 OF 12



OUTSIDE ELEVATION VIEW EXISTING PARAPERT & WINGWALL 1
(LOOKING EAST)

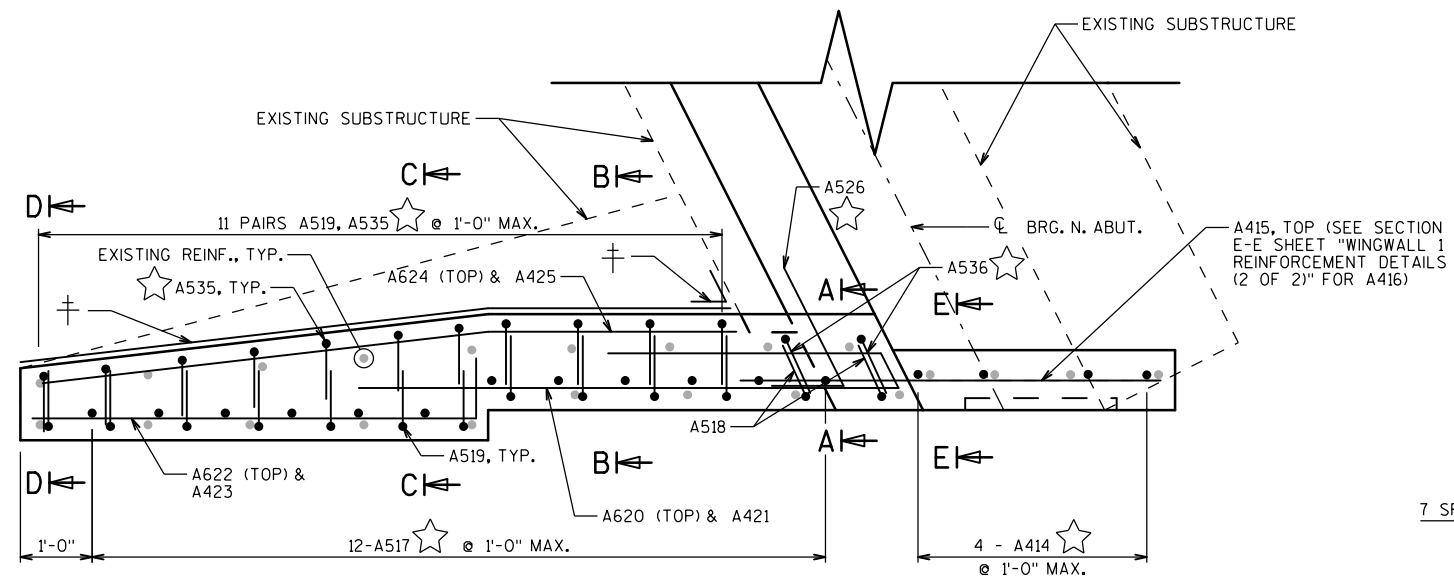


BRIDGE HAS MOVED TRANSVERSELY APPROXIMATELY 3". PARAPET ON BRIDGE NOT ALIGNED WITH PARAPET ON WING 1. MATCH INSIDE FACES OF THE ADJACENT PARAPET SECTIONS AT THIS LOCATION.

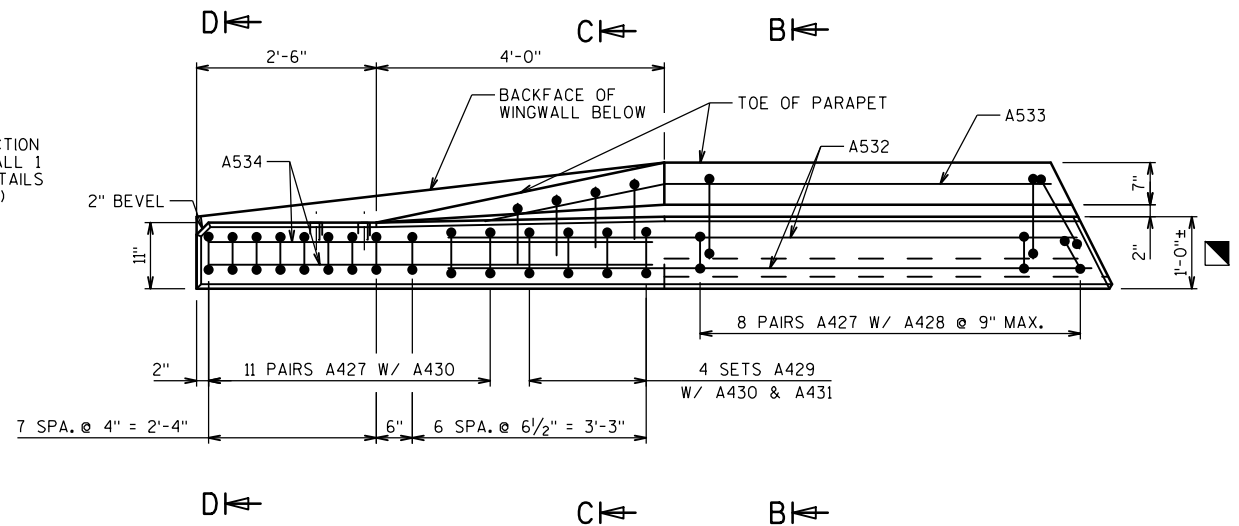


ASSEMBLY BID ITEM SHALL BE "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

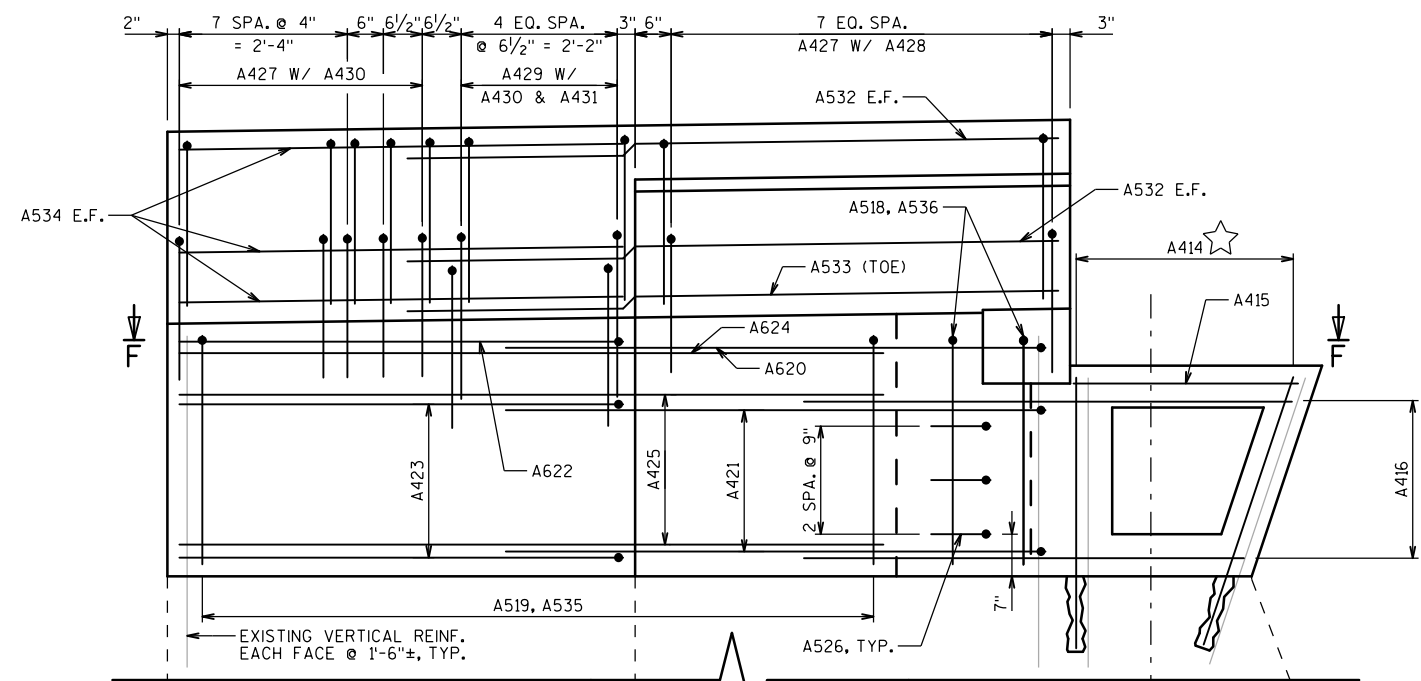
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-228			
		DRAWN BY	EAJ
		PLANS CK'D.	MSS
WINGWALL 1 REPLACEMENT DETAILS		SHEET 4 OF 1	



SECTION F-F



PLAN VIEW TOP OF PARAPET ON WINGWALL



ELEVATION VIEW NEW WINGWALL 1

A517 BARS NOT SHOWN FOR CLARITY
(LOOKING EAST)

NOTES

PRESERVE AND REUSE EXISTING VERTICAL REINFORCEMENT IN WINGWALL. NOT SHOWN IN ALL DETAILS THIS SHEET FOR CLARITY.

REFER TO SHEETS "WINGWALL 1 REPLACEMENT DETAILS", "WINGWALL 1 REINFORCEMENT DETAILS (2 OF 2)" AND "BILL OF BARS" FOR ADDITIONAL DETAILS AND REINFORCEMENT.

IF NEEDED TURN 10" LEG OF A517, A519, A535 OR A536 BARS AS NECESSARY TO FIT AND AVOID OTHER REINFORCEMENT.

LEGEND

- ☆ ADHESIVE ANCHORS NO. 4 OR NO. 5 BARS. EMBED NO. 4 ANCHORS 10" INTO CONCRETE. EMBED NO. 5 ANCHORS 1'-0 1/2" INTO CONCRETE. SPACE AS SHOWN. ANCHORS SHALL BE APPROVED FOR USE IN CRACKED CONCRETE.
- ⊕ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BACK FACE OF NORTH ABUTMENT TO NORTH END OF WINGWALL, AND ALONG VERTICAL FACE BETWEEN BACK FACE OF WINGWALL AND BACK FACE OF BACKWALL.
- ▣ BRIDGE HAS MOVED TRANSVERSELY APPROXIMATELY 3". PARAPET ON BRIDGE NOT ALIGNED WITH PARAPET ON WING 1. MATCH INSIDE FACES OF THE ADJACENT PARAPET SECTIONS AT THIS LOCATION.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-228			
DRAWN BY		EAJ	PLANS CKD. MSS
WINGWALL 1 REINFORCEMENT DETAILS (1 OF 2)			SHEET 5 OF 12

NOTES

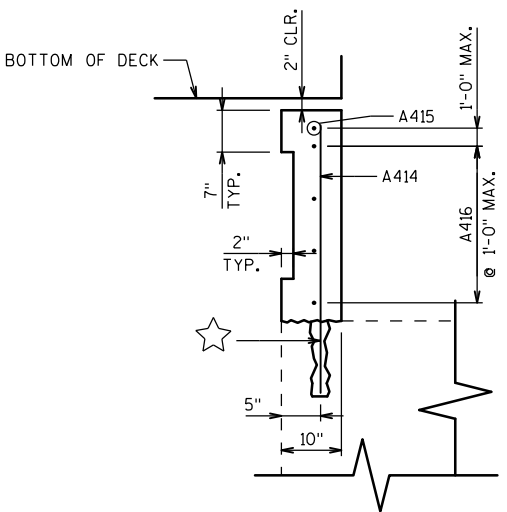
PRESERVE AND REUSE EXISTING VERTICAL REINFORCEMENT IN WINGWALL. NOT SHOWN IN SECTION DETAILS THIS SHEET FOR CLARITY.

REFER TO SHEETS "WINGWALL 1 REPLACEMENT DETAILS", "WINGWALL 1 REINFORCEMENT DETAILS (1 OF 2)" AND "BILL OF BARS" FOR ADDITIONAL DETAILS AND REINFORCEMENT.

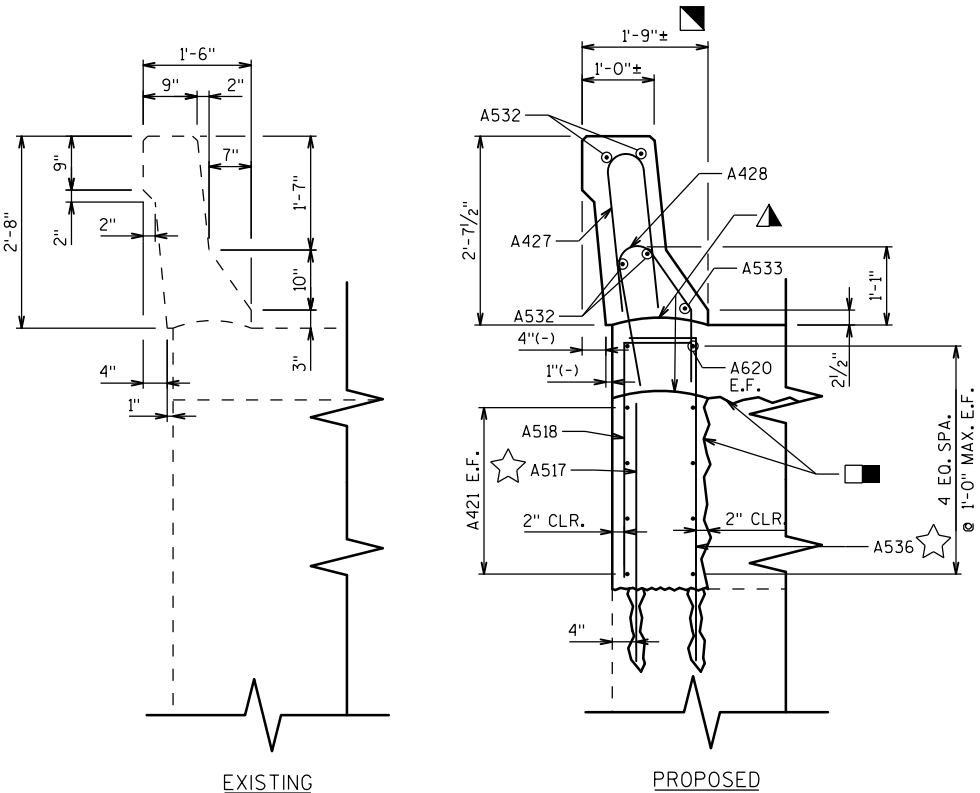
IF NEEDED TURN 10" LEG OF A517, A519, A535 OR A536 BARS AS NECESSARY TO FIT AND AVOID OTHER REINFORCEMENT.

LEGEND

- ☆ ADHESIVE ANCHORS NO. 4 OR NO. 5 BARS, EMBED NO. 4 ANCHORS 10" INTO CONCRETE, EMBED NO. 5 ANCHORS 1'-0 1/2" INTO CONCRETE. SPACE AS SHOWN. ANCHORS SHALL BE APPROVED FOR USE IN CRACKED CONCRETE.
- ▲ CONSTRUCTION JOINT LOCATION, STRIKE OFF AND LEAVE ROUGH.
- LIMIT OF CONCRETE REMOVAL.
- REMOVE TO EXISTING CONST. JT. OR LIMITS SHOWN IN DETAIL "OUTSIDE ELEVATION VIEW EXISTING PARAPET & WINGWALL 1" ON SHEET "WINGWALL 1 REPLACEMENT DETAILS".
- * MATCH TOP ELEVATION OF REPLACEMENT PARAPET TO TOP ELEVATION OF ADJACENT PARAPET.
- † 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BACK FACE OF NORTH ABUTMENT TO NORTH END OF WINGWALL, AND ALONG VERTICAL FACE BETWEEN BACK FACE OF WINGWALL AND BACK FACE OF BACKWALL.
- BRIDGE HAS MOVED TRANSVERSELY APPROXIMATELY 3". PARAPET ON BRIDGE NOT ALIGNED WITH PARAPET ON WING 1. MATCH INSIDE FACES OF THE ADJACENT PARAPET SECTIONS AT THIS LOCATION.

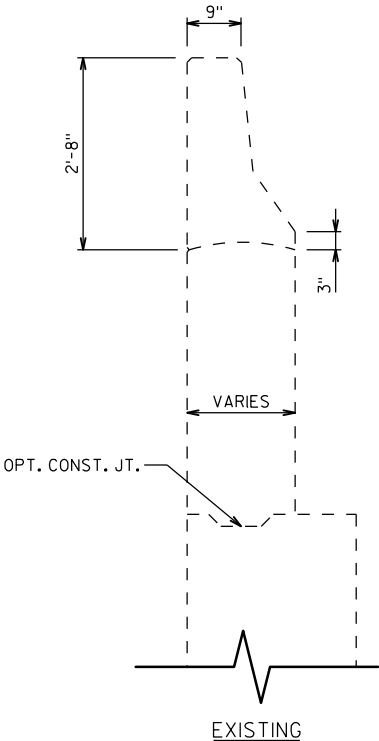


SECTION E-E

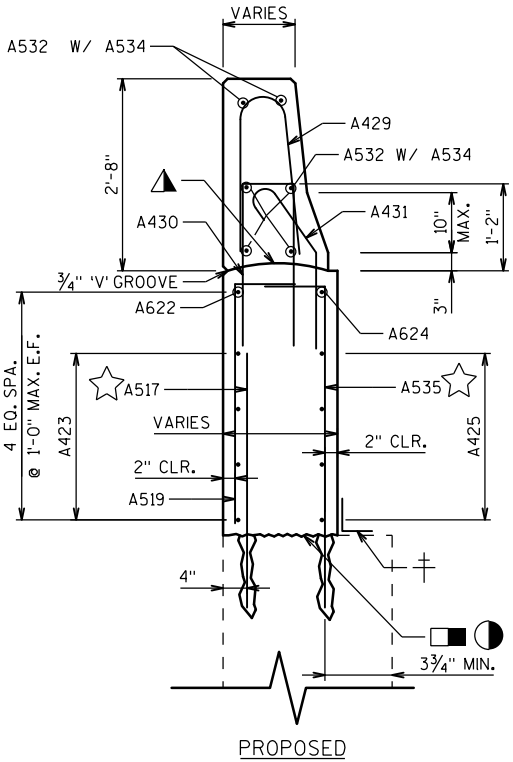


SECTION A-A *

PROPOSED REINF. IN PAVING BLOCK AND EXISTING VERTICAL REINF. TO BE PRESERVED AND REUSED - NOT SHOWN FOR CLARITY. REFER TO EXPANSION JOINT SHEETS FOR ADDITIONAL PAVING BLOCK REINF. (MATCH EXISTING PARAPET DIMENSIONS UNLESS SHOWN OTHERWISE)



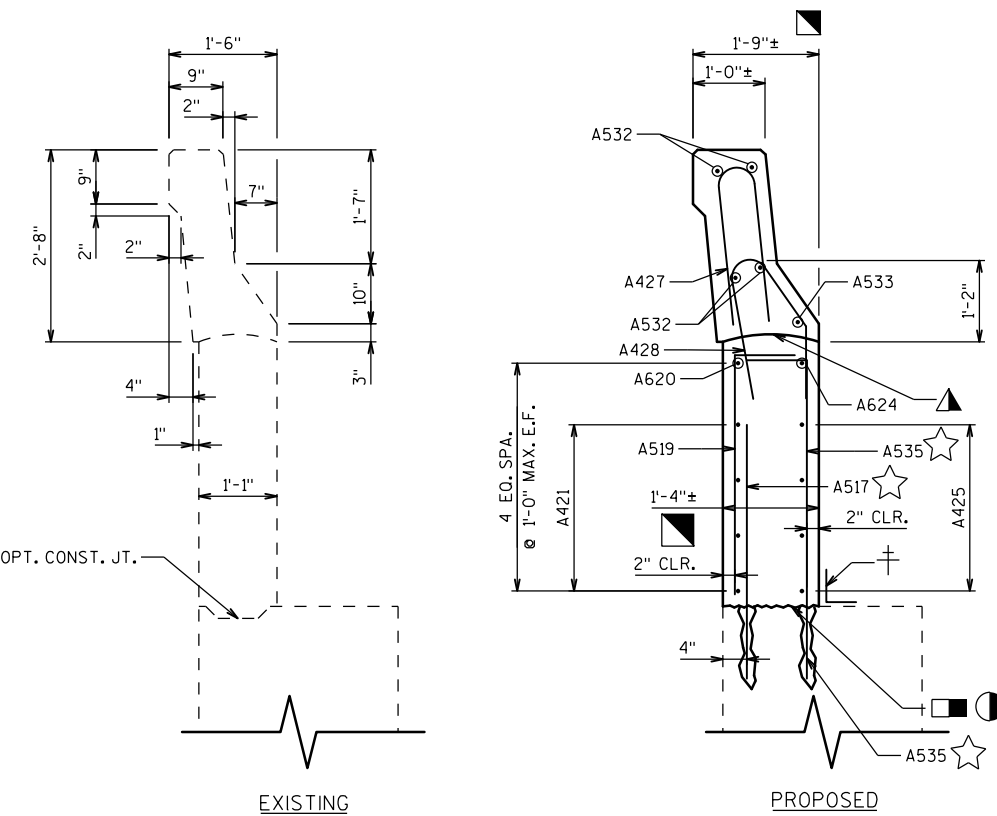
EXISTING



PROPOSED

SECTION C-C

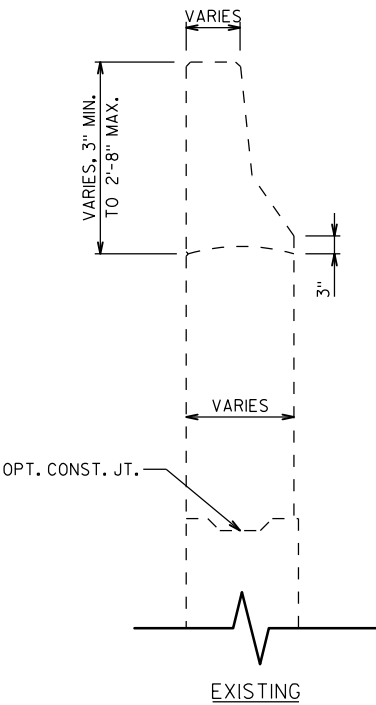
EXISTING VERTICAL WINGWALL REINFORCEMENT TO BE PRESERVED AND REUSED - NOT SHOWN FOR CLARITY



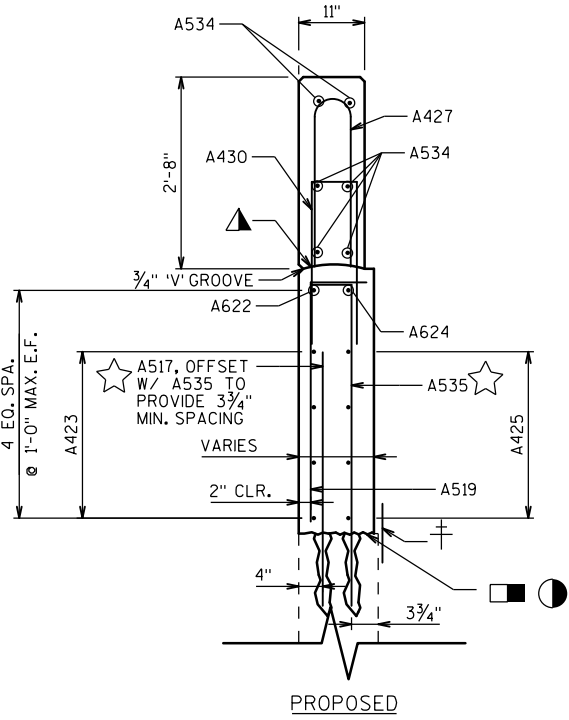
EXISTING

SECTION B-B

EXISTING VERTICAL WINGWALL REINFORCEMENT TO BE PRESERVED AND REUSED - NOT SHOWN FOR CLARITY (MATCH EXISTING PARAPET DIMENSIONS UNLESS SHOWN OTHERWISE)



EXISTING



PROPOSED

SECTION D-D

EXISTING VERTICAL WINGWALL REINFORCEMENT TO BE PRESERVED AND REUSED - NOT SHOWN FOR CLARITY

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-228			
DRAWN BY		EAJ	PLANS CK'D. MSS
WINGWALL 1 REINFORCEMENT DETAILS (2 OF 2)			SHEET 6 OF 12

BEARING NOTES

ALL BEARINGS ARE SYMMETRICAL ABOUT ϕ OF GIRDER AND ϕ OF BEARING EXCEPT MASONRY PLATE "D" AS SHOWN.

ALL STRUCTURAL STEEL BEARING PLATES SHALL BE FLAT ROLLED STEEL PLATES WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL.

ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

ALL FINISHED SURFACES SHALL BE MACHINE FINISHED BY AN AUTOMATIC PROCESS.

CHAMFER ANCHOR BOLTS PRIOR TO THREADING.

ANCHOR BOLTS SHALL BE THREADED 3". PROVIDE ONE STANDARD WROUGHT WASHER AND ONE HEX NUT PER BOLT. BOLT LENGTH TO BE 1'-5 FOR 1 1/4" ϕ AND 1'-10 FOR 1 1/2" ϕ BOLTS. PROJECT ANCHOR BOLTS, MASONRY PLATE "D" THICKNESS + 2 1/4", ABOVE TOP OF CONCRETE.

CHAMFER TOP OF PINTLES 1/8". DRILL HOLES FOR ALL PINTLES IN MASONRY PLATE "D" FOR A DRIVING FIT.

ALL MATERIAL IN BEARINGS, INCLUDING SHIM PLATES, BUT EXCLUDING ANCHOR BOLTS, PINTLES, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 50W.

STEEL PINTLES SHALL CONFORM TO ASTM A449 OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 36, OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

PROVIDE 1/8" THICK BEARING PAD THE SAME SIZE AS MASONRY PLATE "D" FOR EACH BEARING.

ALL MATERIAL IN BEARINGS, INCLUDING SHIM PLATES AND BEARING PADS, SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "BEARING ASSEMBLIES EXPANSION B-13-228", EACH.

ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153, CLASS C.

TOP PLATE "A" AND STEEL PLATE "B" SHALL BE SHOP PAINTED. USE A WELDABLE PRIMER ON TOP PLATE "A". ROCKER PLATE "C" AND MASONRY PLATE "D" SHALL BE GALVANIZED.

CONTRACTOR SHALL DRILL HOLES FOR THE BEARING ANCHORS WHEN THE PORTION OF THE DECK IS REMOVED DURING JOINT REPLACEMENT TO GAIN ACCESS BEHIND THE EXISTING DIAPHRAGMS.

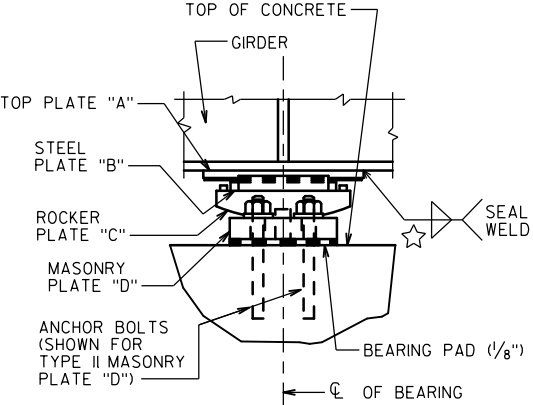
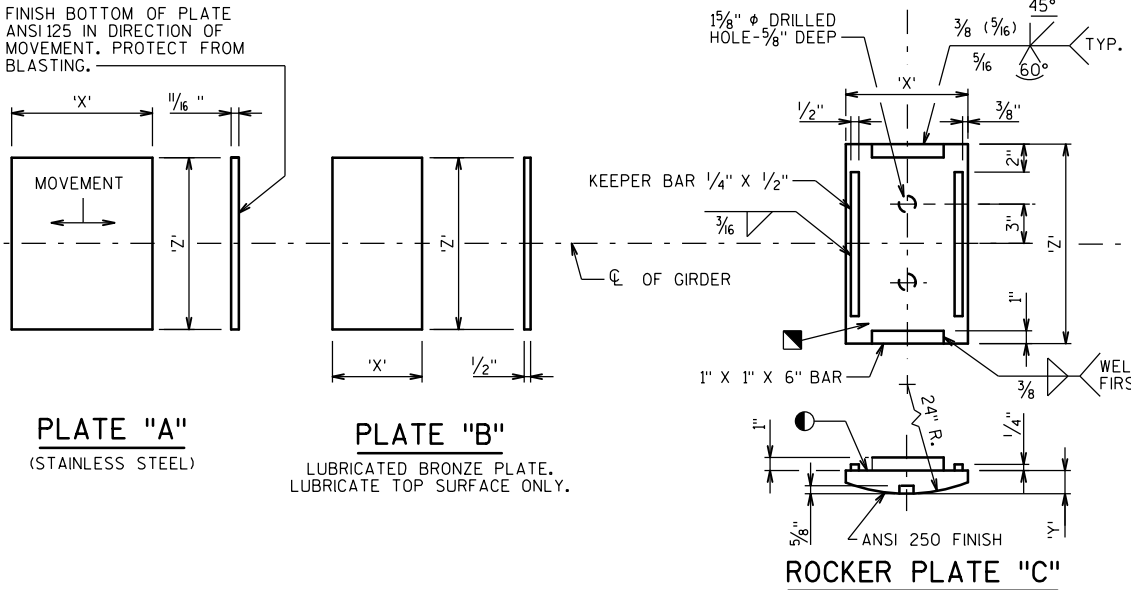
EXISTING GIRDERS HAVE SHIFTED TRANSVERSELY SEVERAL INCHES AND DO NOT ALIGN WITH EXISTING BEARINGS. CONTRACTOR TO PLACE THE ϕ OF THE NEW BEARINGS UNDER THE BEARING STIFFENERS.

PROVIDE 1/8" THICK SHIM PLATES BETWEEN BEARING PAD AND MASONRY PLATE "D" AS NEEDED. PLATES SHALL HAVE 'X' AND 'Z' DIMENSIONS THAT MATCH MASONRY PLATE "D", INCLUDING THE CLIPPED CORNER. IN LIEU OF USING SHIM PLATES, FABRICATOR MAY INCREASE THICKNESS OF TOP PLATE "A" OR MASONRY PLATE "D" BY THE SHIM PLATE THICKNESS.

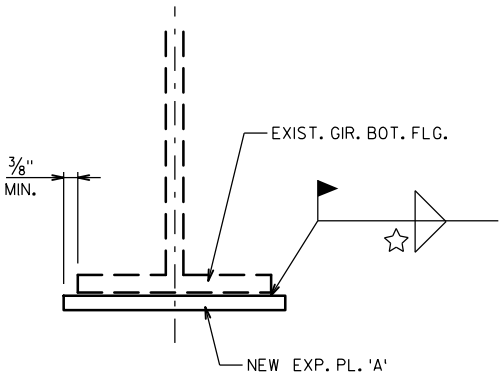
⦿ FINISH THESE SURFACES TO ANSI250 IF 'Y' DIMENSION IS GREATER THAN 2".

▣ PROVIDE A METHOD FOR HANDLING ROCKER PLATE "C" DURING GALVANIZING.

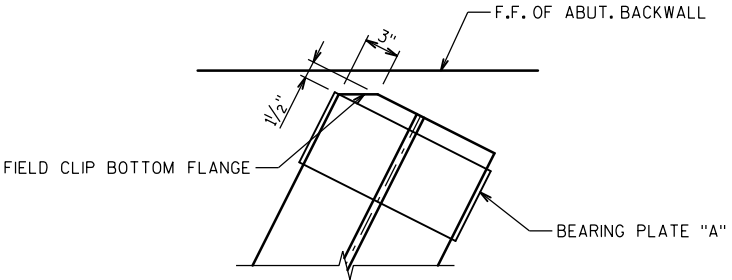
▲ PLACE A MINIMUM OF 2 ANCHOR BOLTS THROUGH MASONRY PLATE "D". ONE ANCHOR BOLT SHOULD BE PLACED ON EACH SIDE OF THE GIRDER. LOCATE TO MISS EXISTING ANCHOR BOLTS. FILL UNUSED HOLES WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. FILLING HOLES WITH JOINT SEALER INCIDENTAL TO "BEARING ASSEMBLIES EXPANSION B-13-228".



EXPANSION BEARING ASSEMBLY

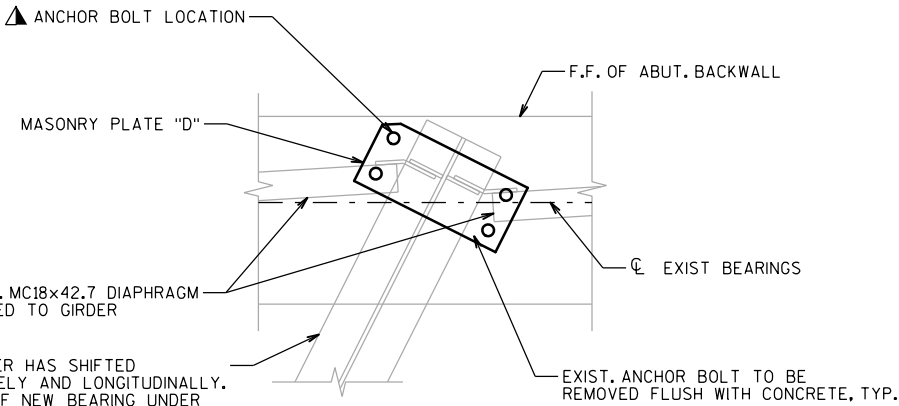


BEARING REPLACEMENT DETAILS



BOTTOM FLANGE CLIP DETAIL

CLIP GIRDERS 7 THRU 9 AT S. ABUT.
CLIP ALL GIRDERS AT N. ABUT.



BEARING DETAILS

PLATE "A"
(STAINLESS STEEL)

PLATE "B"
LUBRICATED BRONZE PLATE.
LUBRICATE TOP SURFACE ONLY.

ROCKER PLATE "C"

TYPE I
MASONRY PLATE "D"

TYPE II

EXPANSION BEARING

EXPANSION BEARING	PLATE "A"		PLATE "B"		PLATE "C"			PLATE "D"			PLATE "D" TYPE	ANCHOR BOLT SIZE	NO. OF BRG'S REQ'D.	LOCATION
	'X'	'Z'	'X'	'Z'	'X'	'Y'	'Z'	'X'	'Y'	'Z'				
	9"	1'-0 1/4"	5"	1'-0 1/4"	7"	1 1/6"	1'-2 1/2"	10"	1 1/2"	1'-10"	II	(2) - 1 1/4" ϕ x 1'-5" LONG	18	BOTH ABUTMENTS

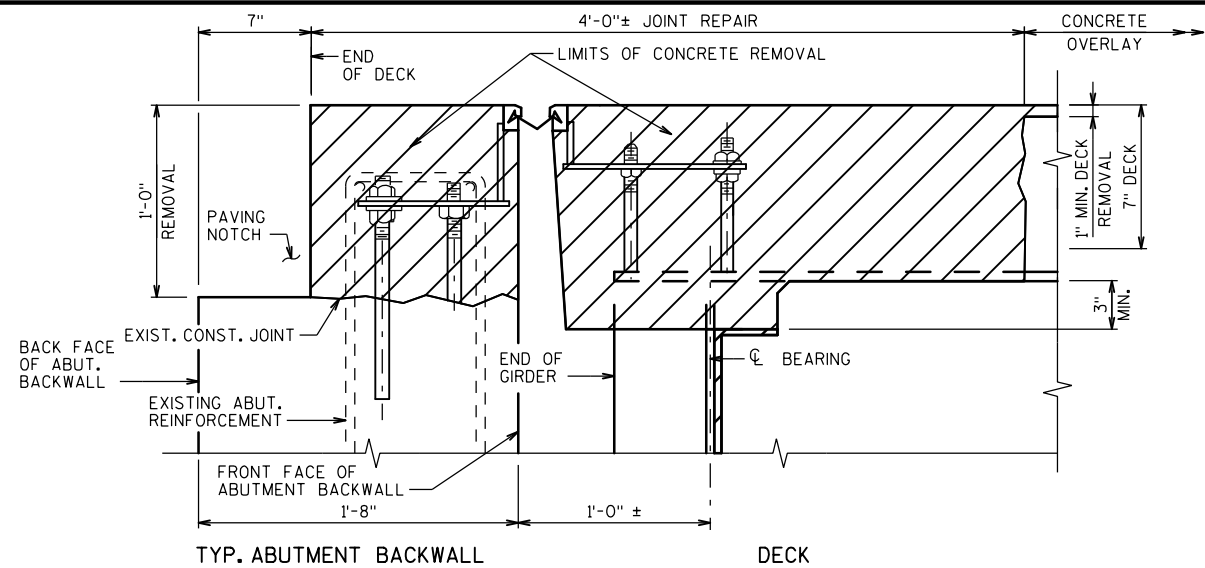
★ TABLE OF FILLET WELD SIZES

MATERIAL THICKNESS OF THICKER PART JOINED.	± MIN. SIZE OF FILLET WELD
TO 1/2" INCLUSIVE	3/16"
OVER 1/2" TO 3/4"	1/4"
OVER 3/4" TO 1 1/2"	△ 5/16"
OVER 1 1/2" TO 2 1/4"	△ 3/8"
OVER 2 1/4" TO 6"	△ 1/2"

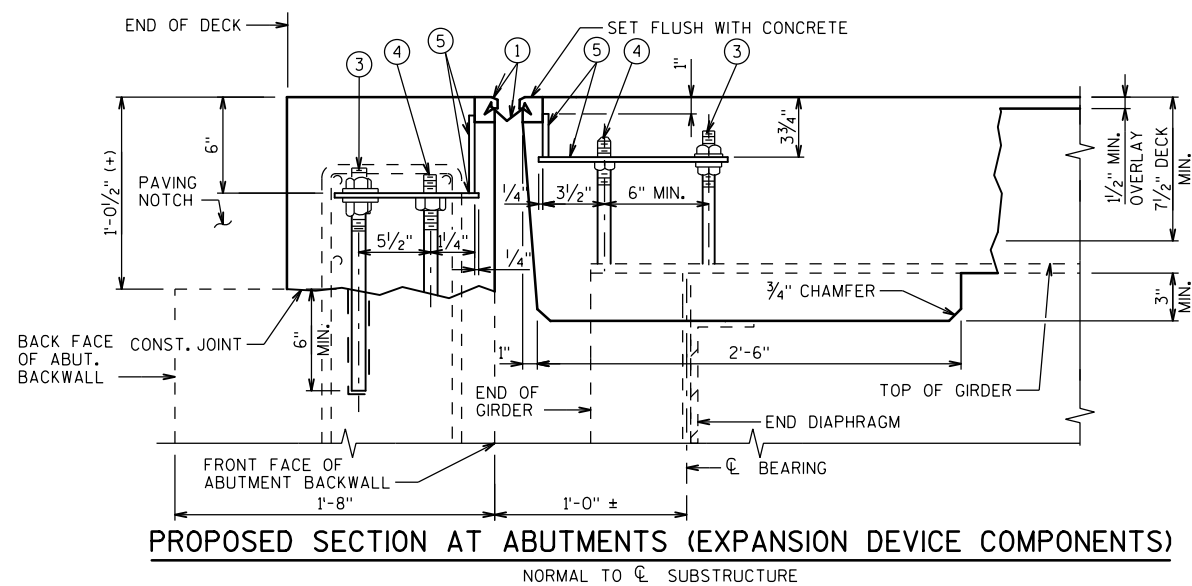
± EXCEPT THAT THE WELD SIZE SHALL NOT EXCEED THE THICKNESS OF THE THINNER PART JOINED.

△ MIN. PASS SIZE IS 3/16"

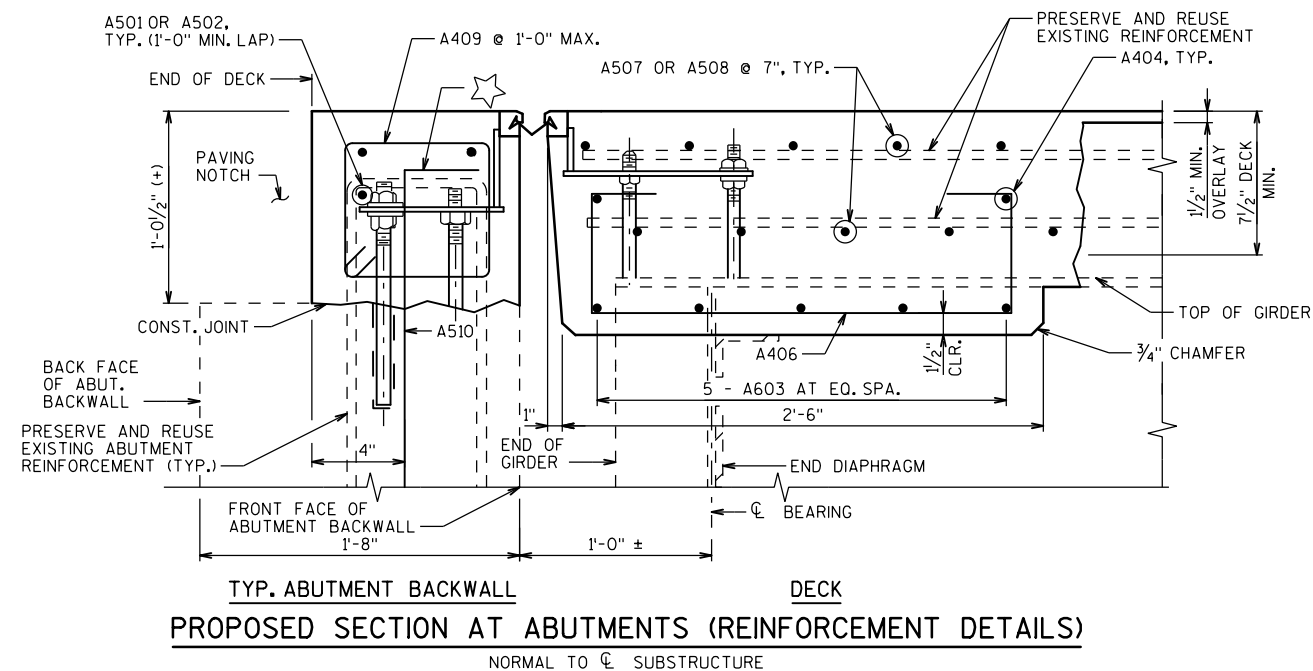
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-228			
DRAWN BY		MSS	PLANS CK'D. HDA
BEARING DETAILS			SHEET 7 OF 12



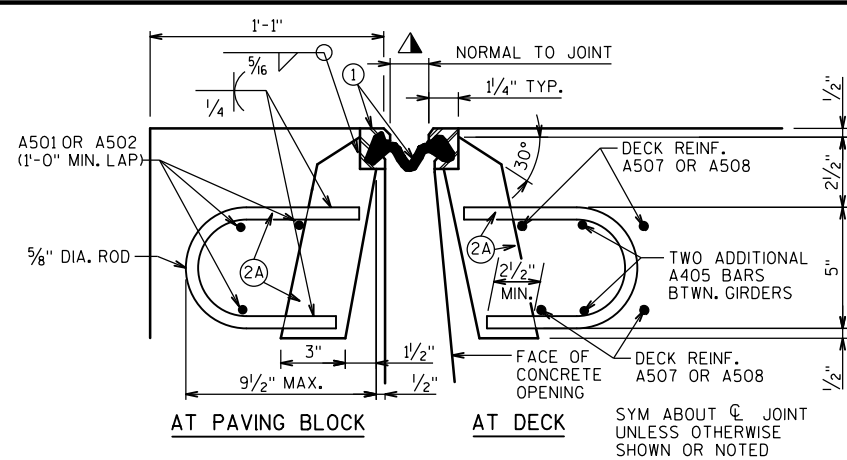
EXISTING SECTION AT ABUTMENT
NORMAL TO \mathbb{C} SUBSTRUCTURE



PROPOSED SECTION AT ABUTMENTS (EXPANSION DEVICE COMPONENTS)

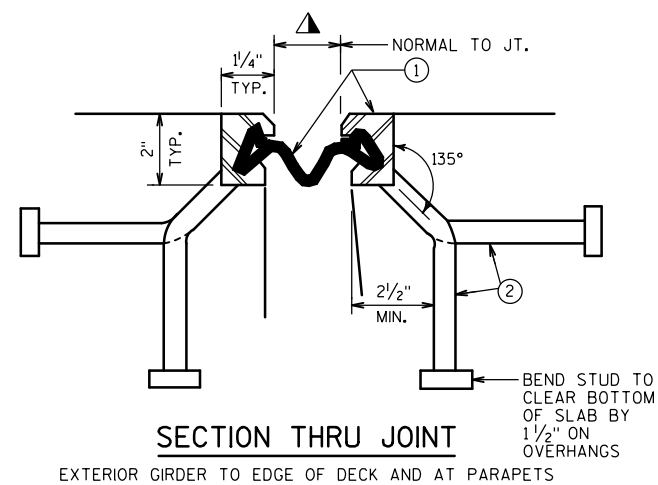


PROPOSED SECTION AT ABUTMENTS (REINFORCEMENT DETAILS)



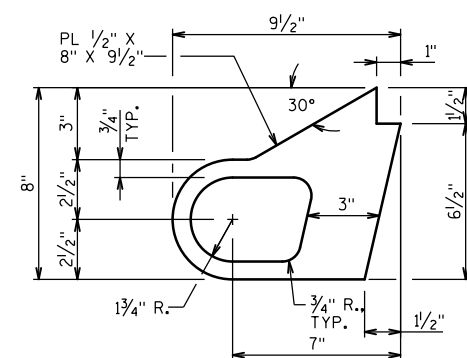
SECTION THRU JOINT

ROADWAY TRAFFIC AREA BETWEEN EXTERIOR GIRDERS



SECTION THRU JOINT

EXTERIOR GIRDER TO EDGE OF DECK AND AT PARAPETS



ALTERNATE STRIP SEAL ANCHOR

STATE PROJECT NUMBER

5300-01-83

EXPANSION JOINT NOTES

ONE FIELD SPlice PERMITTED IN STEEL EXTRUSIONS, UNLESS MORE ARE REQUIRED FOR STAGED CONSTRUCTION, HANDLING OR GALVANIZING REQUIREMENTS. IF USED, DETAILS SHALL BE SUBMITTED FOR APPROVAL. NO SPlicing PERMITTED IN NEOPRENE STRIP SEAL.

AFTER FABRICATION, BUT BEFORE SHIPMENT, STRAIGHTEN STEEL EXTRUSIONS SUCH THAT THEY SHALL BE FREE FROM WARP, TWIST AND SWEEP.

FABRICATOR SHALL PROVIDE MEANS OF KEEPING GALVANIZED EXTRUSIONS CLEAN AND SMOOTH DURING SHIPMENT AND PRIOR TO APPLYING LUBRICANT ADHESIVE FOR NEOPRENE GLAND INSTALLATION.

SANDBLAST PLATES, SUPPORTS AND EXTRUSIONS AFTER FABRICATION IN ACCORDANCE WITH SSPC SP.*6 "COMMERCIAL BLAST CLEANING". AFTER BLAST CLEANING, THE PLATES, SUPPORTS AND EXTRUSIONS SHALL BE HOT DIPPED GALVANIZED.

ANCHOR SYSTEM NO. 8 AND NO. 9 SHALL CONFORM TO ASTM A307 AND SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C AND D.

STRIP SEAL EXPANSION JOINT ASSEMBLY, INCLUDING ANCHOR STUDS AND HARDWARE WILL BE PAID FOR AT THE LUMP SUM PRICE BID FOR "EXPANSION DEVICE B-13-228".

LEGEND

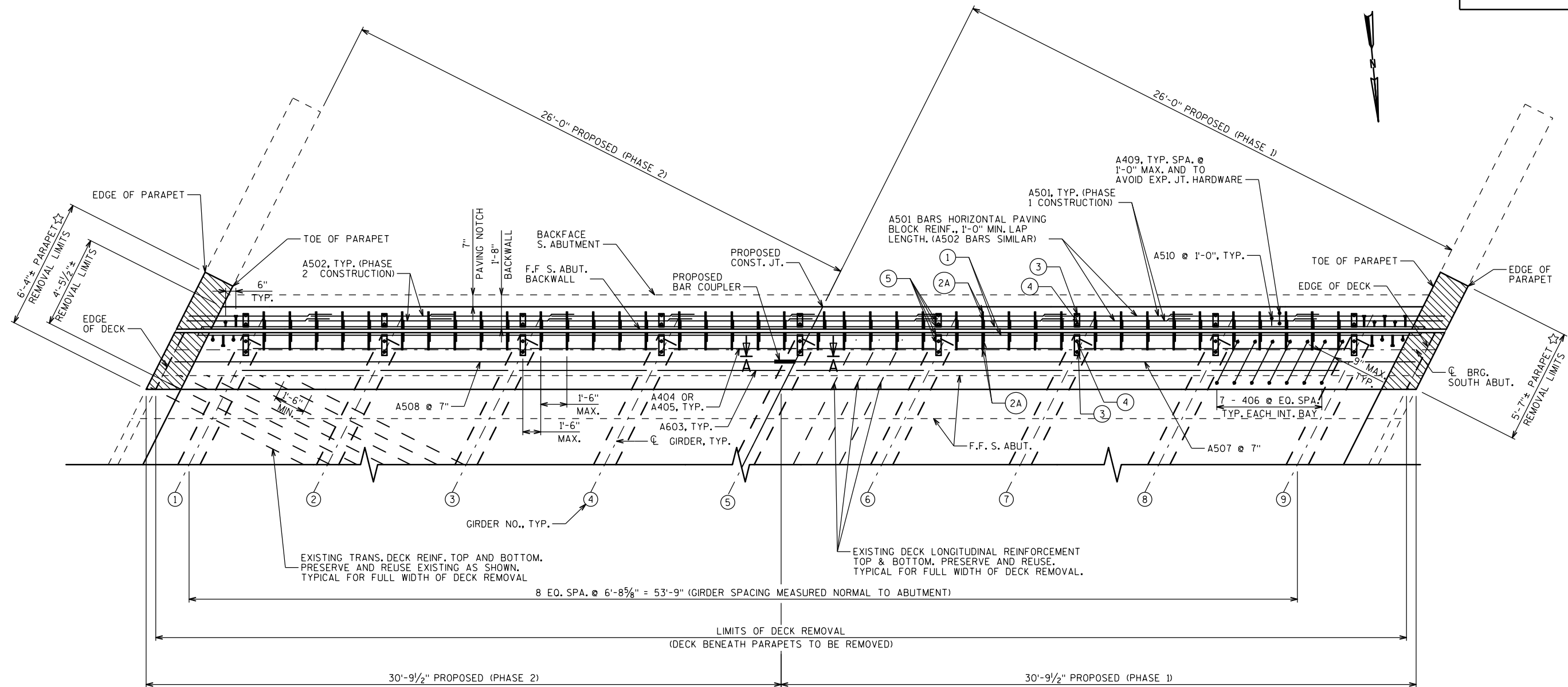
- (1) NEOPRENE STRIP SEAL (4 - INCH) & STEEL EXTRUSIONS.
- (2) STUDS $\frac{5}{8}$ " DIA. \times $6\frac{3}{8}$ " LONG AT 6" ALTERNATE CENTERS. WELD TO EXTRUSIONS AND BEND AS SHOWN AFTER WELDING.
- (2A) $\frac{1}{2}$ " THICK ANCHOR PLATE WITH $\frac{5}{8}$ " DIA. ROD (OR ALTERNATE STRIP SEAL ANCHOR). WELD ROD TO ANCHOR PLATE, WELD ANCHOR PLATE TO NO. 1 AT 1'-6" CENTERS BETWEEN GIRDERS.
- (3) $\frac{3}{4}$ " DIA. THREADED ROD WITH 2 NUTS AND PLATE WASHERS. FOR STEEL GIRDERS WELD THREADED ROD TO TOP FLANGE OR ATTACH BY BOLTING THRU FLANGE. ON ABUTMENT SIDE GROUT THREADED ROD INTO FIELD DRILLED HOLES IN ABUTMENT BACKWALL AS SHOWN.
- (4) $\frac{3}{4}$ " DIA. THREADED ROD WITH NUT. TACK WELD NUT TO NO. 5.
- (5) FABRICATE SUPPORT FROM 3" \times $\frac{1}{2}$ " BAR AS SHOWN OR EQUIVALENT. ONE PER GIRDER PER SIDE. SHOP OR FIELD WELD TO NO. 1. IF FIELD WELDED, COVER WELDED AREAS WITH EPOXY-COATING MATERIAL. PROVIDE $\frac{1}{2}$ " DIA. HOLE FOR NO. 3 AND 1" DIA. HOLE FOR NO. 4.
- (6) GALVANIZED PLATE $\frac{3}{8}$ " \times 1'-2" \times 2'-0" LONG WITH HOLES FOR NO. 7. BEND AS SHOWN.
- (7) $\frac{3}{4}$ " DIA. \times $1\frac{1}{2}$ " STAINLESS STEEL SOCKET FLAT HEAD SCREWS WITH ANTI SEIZE LUBRICANT. PLACE IN COUNTERSUNK HOLE. RECESS $\frac{1}{16}$ " BELOW PLATE SURFACE.
- (8) $\frac{3}{4}$ " DIA. \times 4" GALVANIZED HEX HEAD BOLT. BEND 45°.
- (9) $\frac{3}{4}$ " DIA. \times 2 $\frac{1}{4}$ " GALVANIZED THREADED COUPLING.
- (11) 1" \times 5" SLOTTED COUNTERSUNK HOLE FOR NO. 7. PLACE SLOT PARALLEL TO DIRECTION OF MOVEMENT.

▲ SET JOINT OPENING AT 1 3/4".

★ ADHESIVE ANCHORS NO. 5 BAR. EMBED A MINIMUM OF 1'-6" INTO CONCRETE. SPACE AT 1'-0" MAX. AND AVOID EXPANSION JOINT HARDWARE. TURN 10" LEG AS NECESSARY TO FIT. ANCHORS SHALL BE APPROVED FOR USE IN CRACKED CONCRETE.

EXISTING BARS ARE LIKELY TO BE CORRODED AND/OR DAMAGED DURING CONCRETE REMOVAL. PRESERVE AND INCORPORATE AS MUCH REBAR AS PRACTICAL. SUPPLEMENT WITH THE BARS INDICATED BY ✱.

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		PLANS CKD.	MSS
EXPANSION DEVICE			SHEET 8 OF 1



PLAN B-13-228 ABUTMENT EXPANSION JOINT REPLACEMENT

SOUTH ABUTMENT SHOWN, NORTH ABUTMENT SIMILAR
(SEE "BILL OF BARS" SHEET FOR BILL OF BARS)

NOTES

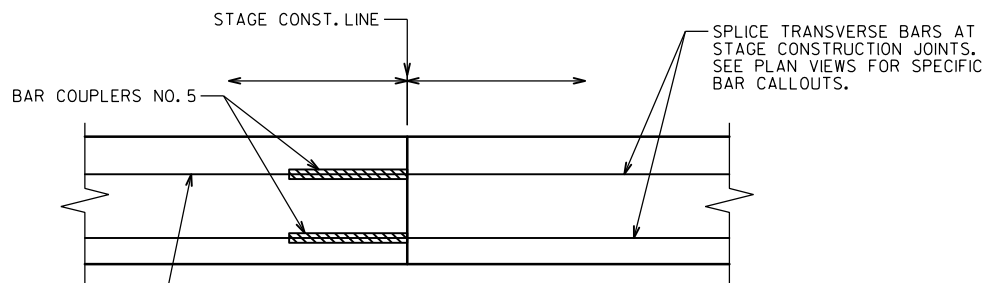
AT THE PARAPETS, BID ITEM "JOINT REPAIR" SHALL BE MEASURED FROM OUTSIDE FACE OF PARAPET TO OUTSIDE FACE OF PARAPET AND INCLUDES PARAPET REMOVAL AS SHOWN BY HATCHED SECTIONS ON THIS SHEET.

SEE "EXPANSION DEVICE" AND "EXPANSION JOINT DETAILS" SHEETS FOR ADDITIONAL INFORMATION.

PARAPET REINFORCEMENT NOT SHOWN ON THIS SHEET. REFER TO "BILL OF BARS" AND "EXPANSION JOINT DETAILS" SHEETS FOR PARAPET REINFORCEMENT.

LEGEND

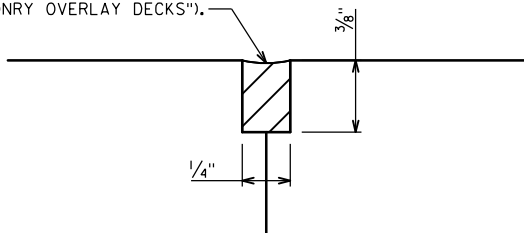
☆ PARAPET REMOVAL DIMENSIONS SHOWN ARE FOR SOUTH ABUTMENT PARAPETS. NORTH ABUTMENT EAST PARAPET REMOVAL LIMITS SIMILAR TO SOUTH ABUTMENT WEST PARAPET. NORTH ABUTMENT WEST WINGWALL AND PARAPET TO BE REPLACED. SEE WINGWALL 1 SHEETS FOR ADDITIONAL INFORMATION.



SPLICE TRANSVERSE BARS AT STAGE CONSTRUCTION JOINTS. SEE PLAN VIEWS FOR SPECIFIC BAR CALLOUTS.

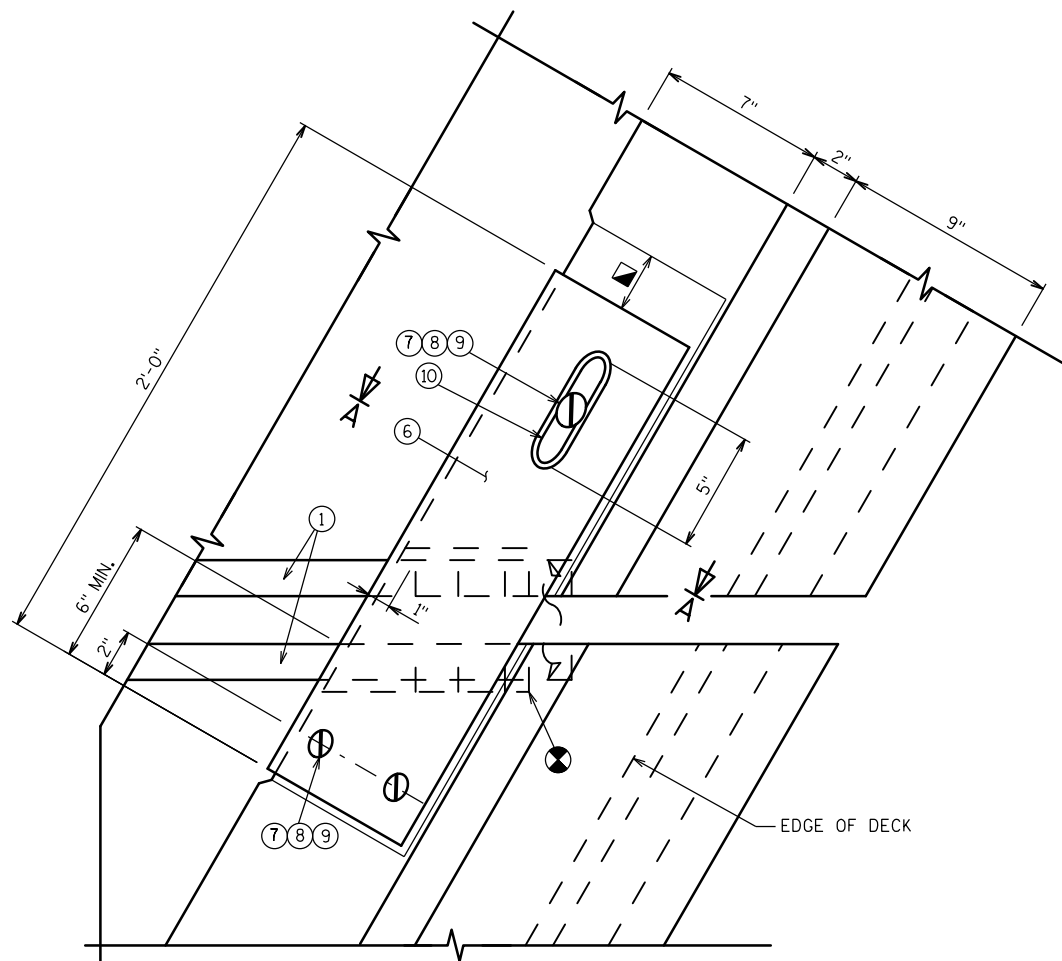
SECTION A-A

ROUTE OUT $\frac{1}{4}$ " X $\frac{3}{8}$ " DEEP AT JOINT. FILL IN WITH LOW VISCOSITY CRACK SEALER PER THE APPROVED PRODUCTS LIST. (INCIDENTAL TO "CONCRETE MASONRY OVERLAY DECKS").



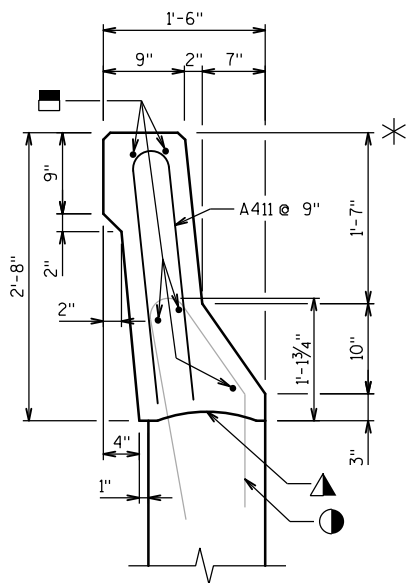
LONGITUDINAL CONSTRUCTION JOINT DETAIL

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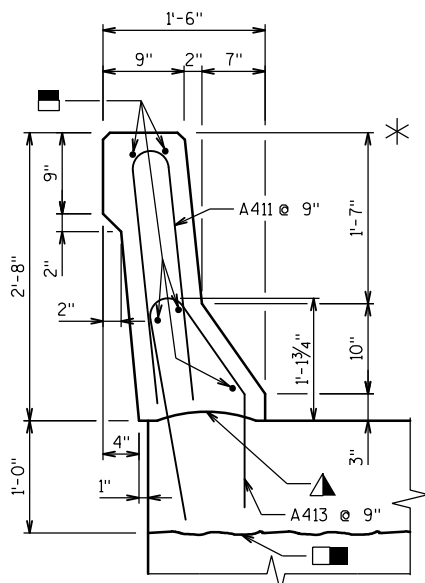


PLAN AT PARAPET

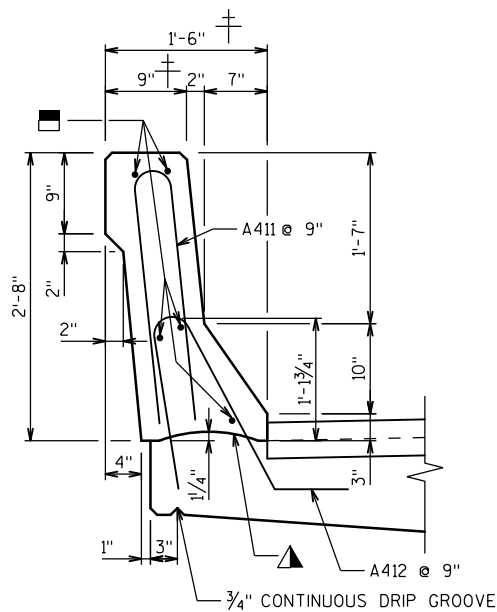
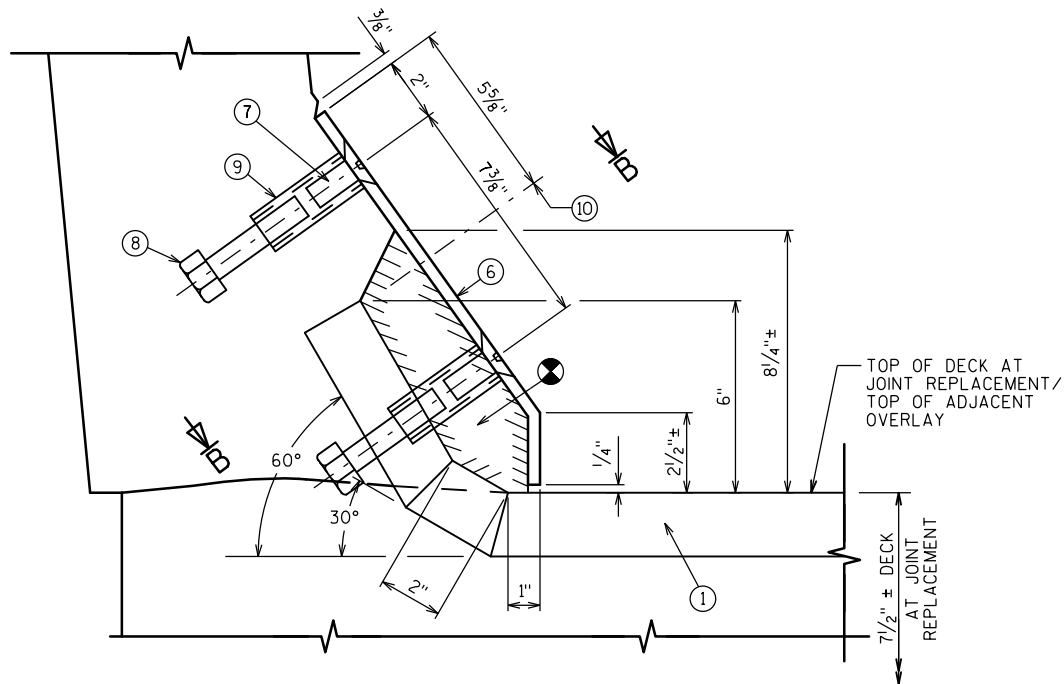
WEST PARAPET SHOWN. EAST PARAPET MIRRORED.

SECTION THRU
PARAPET ON WINGWALL
AT JOINT REPAIR

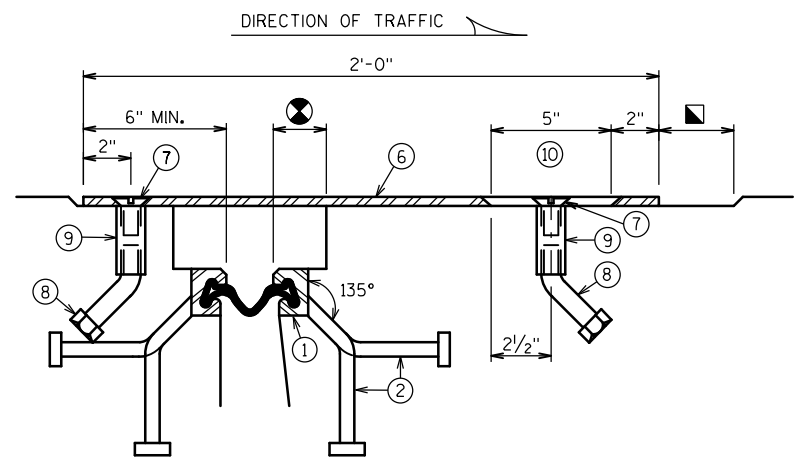
(WINGS 2, 3 & 4)

SECTION THRU
PARAPET ON ABUTMENT
AT JOINT REPAIR

(WINGS 2, 3 & 4)

SECTION THRU
PARAPET ON BRIDGE
AT JOINT REPAIR *

SECTION A-A



SECTION B-B

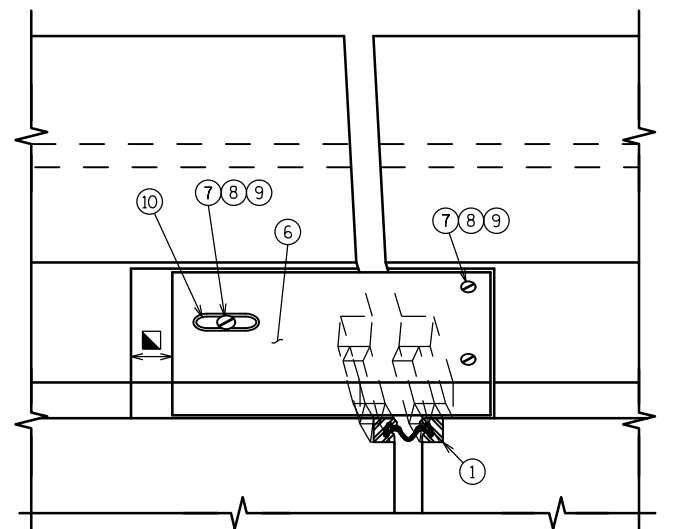
LEGEND

- ⊗ BLOCK OUT CONCRETE 2" EACH SIDE OF JOINT OPENING
- ▣ JOINT OPENING DIM. ALONG SKEW PLUS 1/2"
- ▲ EXISTING CONST. JOINT (NEW CONSTRUCTION JOINT SAME LOCATION. STRIKE OFF AND LEAVE ROUGH).
- CONST. JOINT LIMIT OF CONCRETE REMOVAL
- PRESERVE AND REUSE EXISTING LONGITUDINAL REINFORCEMENT
- * MATCH TOP ELEVATION OF REPLACEMENT PARAPET TO TOP ELEVATION OF EXISTING PARAPET
- PRESERVE AND REUSE EXISTING VERTICAL REINFORCEMENT AT 1'-0" SECTION OF PARAPET REMOVAL WHERE WINGWALL REMAINS.
- ± DIMENSION TO VARY AT NORTHEAST CORNER OF BRIDGE. PARAPET ON BRIDGE NOT ALIGNED WITH PARAPET ON WING 2. MATCH THE INSIDE FACES OF THE ADJACENT PARAPET SECTIONS AT THIS LOCATION AND TAPER THE LOCATION OF THE INSIDE FACE OF THE PARAPET AS NEEDED IN EFFORT TO MATCH THE PARAPET AT BOTH ENDS OF THE REPAIR. START THE TAPER BEYOND THE COVER PLATE LIMITS. DIMENSIONS SHOWN ARE MINIMUM.

NOTES

SEE EXPANSION JOINT SHEETS FOR ADDITIONAL INFORMATION.

FOR PARAPET DETAILS AT WINGWALL 1, REFER TO WINGWALL 1 SHEETS.

VIEW OF PARAPET PLATE
FROM ROADWAY

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DRAWN BY		EAJ	PLANS CKD. MSS
EXPANSION JOINT DETAILS			SHEET 10 OF 12

BILL OF BARS

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	SERIES	LOCATION
A501	X	30	7'-3"			PAVING BLOCK - HORIZONTAL (PHASE 1)
A502	X	30	7'-0"			PAVING BLOCK - HORIZONTAL (PHASE 2)
A603	X	80	6'-2"			DIAPHRAGM - HORIZ. BETWEEN GIRDERS
A404	X	32	6'-2"			DIAPHRAGM - HORIZ. BETWEEN GIRDERS
A405	X	32	6'-2"			DECK - HORIZ. BETWEEN GIRDERS
A406	X	112	3'-11"	X		DIAPHRAGM - STIRRUPS BETWEEN GIRDERS
A507	X	20	30'-1"			DECK TRANSVERSE (PHASE 1)
A508	X	20	30'-1"			DECK TRANSVERSE (PHASE 2)
A409	X	124	3'-2"	X		PAVING BLOCK - STIRRUP
A510	X	124	3'-0"	X		PAVING BLOCK - ANCHOR
A411	X	27	4'-10"	X		PARAPET - VERTICAL
A412	X	12	4'-3"	X		PARAPET - VERTICAL
A413	X	6	4'-7"	X		PARAPET - VERTICAL
A414	X	4	3'-7"			CLOSURE WALL VERTICAL ANCHORS
A415	X	1	2'-11"			CLOSURE WALL HORIZ. TOP
A416	X	4	5'-6"			CLOSURE WALL HORIZ.
A517	X	12	3'-8"			WINGWALL VERTICAL ANCHORS
A518	X	2	3'-11"	X		WINGWALL VERTICAL STIRRUPS
A519	X	11	3'-9"	X		WINGWALL VERTICAL
A620	X	1	15'-0"	X		WINGWALL HORIZ. TOP
A421	X	4	12'-10"	X		WINGWALL HORIZ.
A622	X	1	6'-11"	X		WINGWALL HORIZ. TOP F.F.
A423	X	4	6'-8"	X		WINGWALL HORIZ. TOP
A624	X	1	9'-8"	X		WINGWALL HORIZ. TOP B.F.
A425	X	4	9'-8"	X		WINGWALL HORIZ. TOP
A526	X	3	2'-10"	X		WINGWALL TO BACKWALL ANCHOR
A427	X	19	5'-3"	X		PARAPET - VERTICAL
A428	X	8	5'-1"	X		PARAPET - VERTICAL
A429	X	4	5'-6"	X		PARAPET - VERTICAL
A430	X	11	4'-9"	X		PARAPET - VERTICAL
A431	X	4	3'-1"	X		PARAPET - VERTICAL
A532	X	4	9'-1"			PARAPET - HORIZ.
A533	X	1	7'-10"	X		PARAPET - HORIZ. TOE
A534	X	6	6'-1"			PARAPET - HORIZ.
A535	X	11	5'-0"	X		WINGWALL VERTICAL B.F. DOWEL
A536	X	2	4'-11"	X		WINGWALL VERTICAL STIRRUP DOWEL

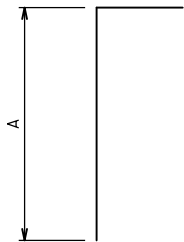
NOTE:
BAR DIMENSIONS ARE OUT TO OUT OF BAR.
THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.

★ ADHESIVE ANCHORS, NO. 4 OR NO. 5 BARS.

● BAR LENGTH COMPUTED TO C LONGIT. JOINT AND SHALL BE MODIFIED IF REQUIRED TO BAR COUPLER MANUFACTURER RECOMMENDATIONS. PAY BASED ON BARS AS DETAILED.

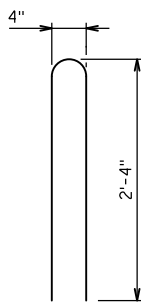
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5300-01-83

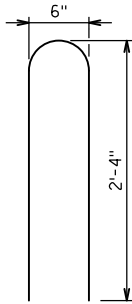


MARK	A
A510	2'-3"
A518	3'-3"
A519	3'-1"
A622	6'-1"
A423	6'-1"
A526	2'-2"
A535	4'-4"
A536	4'-3"

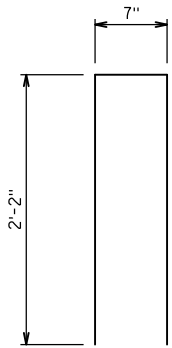
A510, A518, A519, A622, A423, A526, A535, A536



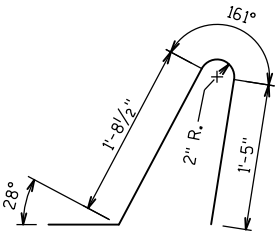
A411



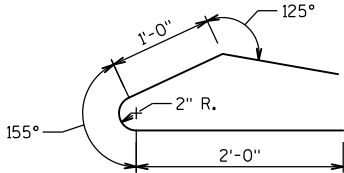
A427



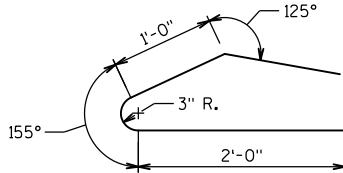
A430



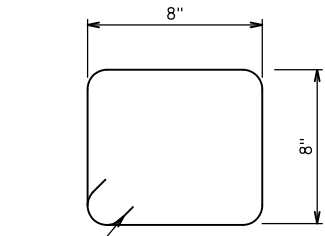
A412



A413

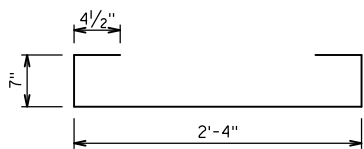


A428

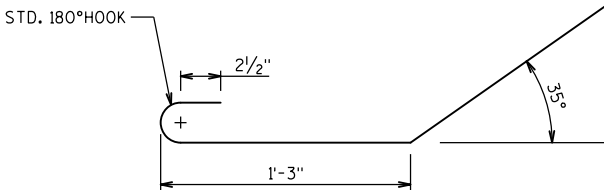


STD. HOOK

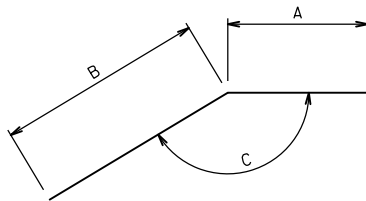
A409



A406

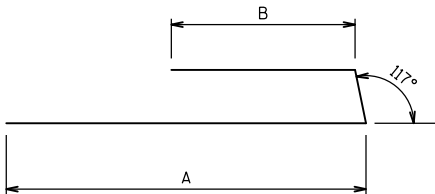


A431



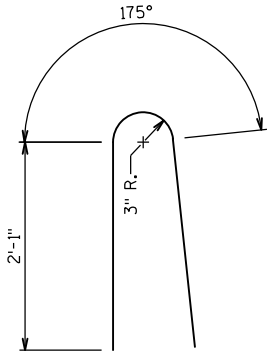
MARK	A	B	C
A624	3'-5"	6'-3"	173°
A425	3'-5"	6'-3"	173°
A533	5'-4"	2'-6"	168°

A624, A425, A533



MARK	A	B
A620	9'-6"	5'-4"
A421	8'-4"	4'-2"

A620, A421

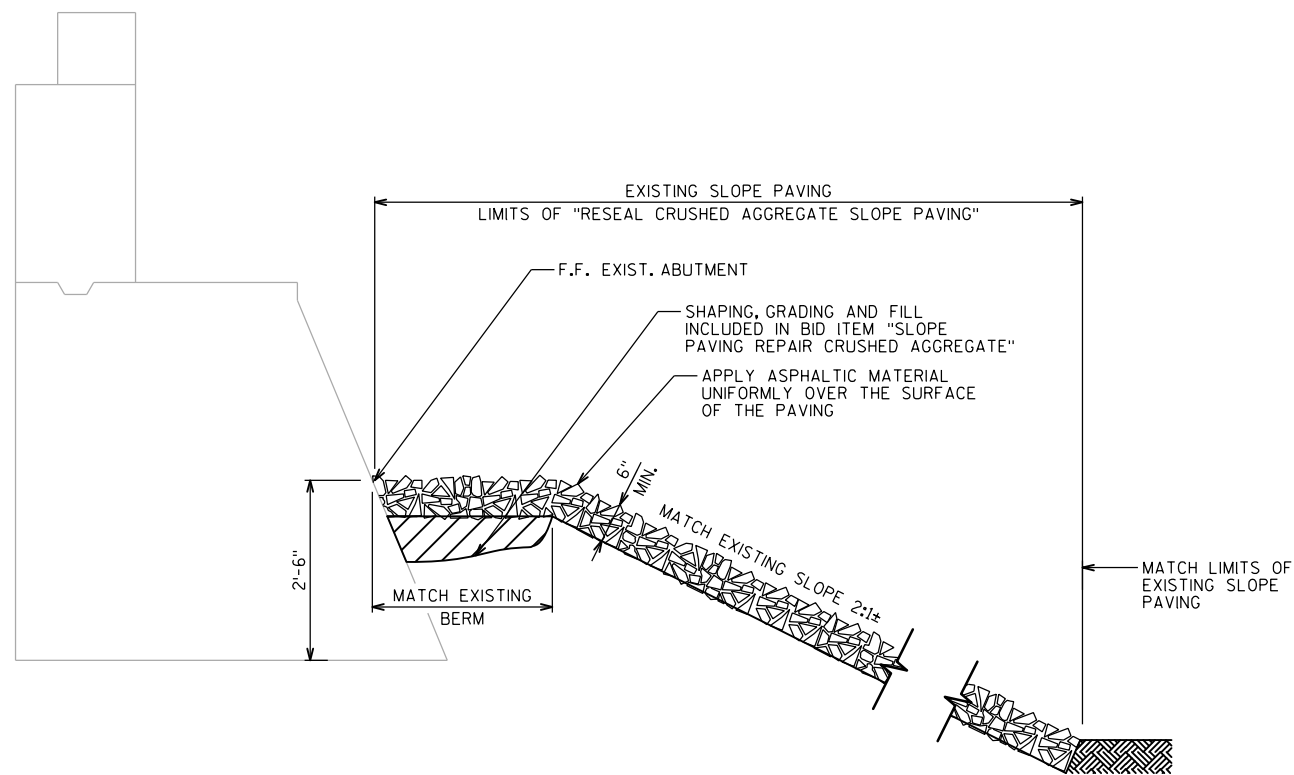
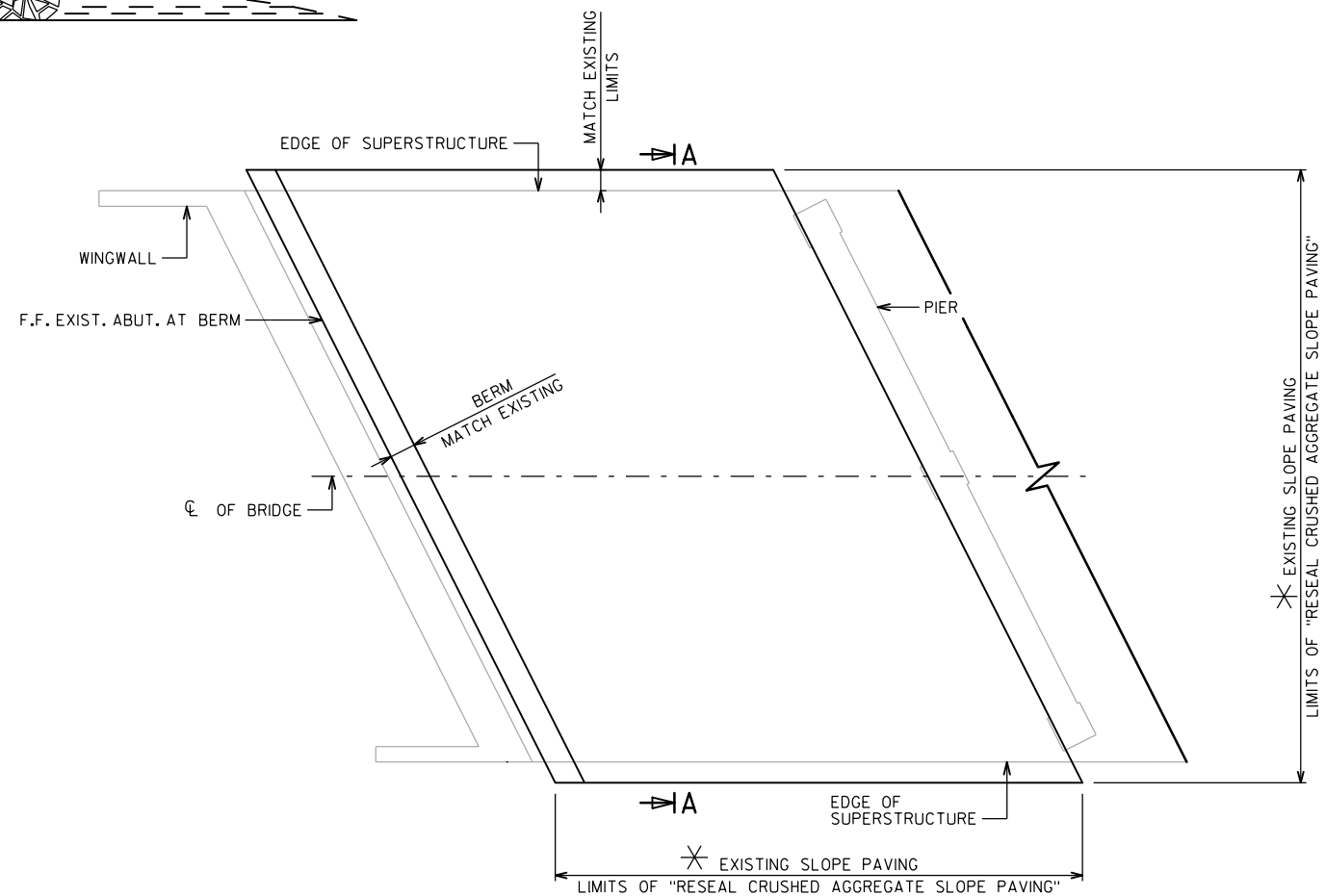
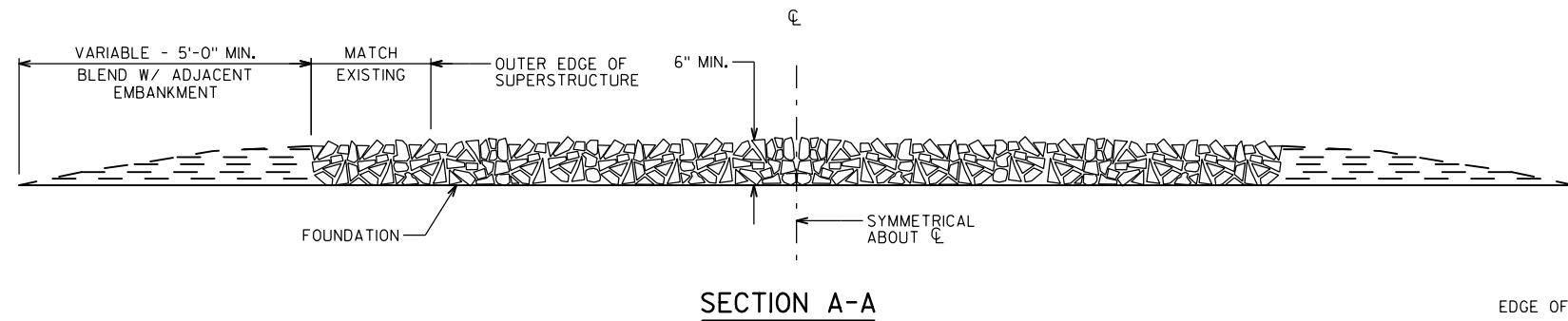


A429

8

8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-13-228			
DRAWN BY		EAJ	PLANS CKD. MSS
BILL OF BARS			SHEET 11 OF 12

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS.

WOOD FORMS MAY BE LEFT IN PLACE WHEN OF A QUALITY ACCEPTABLE TO THE ENGINEER.

✱ ENTIRE LIMITS OF EXISTING SLOPE PAVING CRUSHED AGGREGATE SHOWN. ONLY EXISTING DETERIORATED AREAS TO BE REPAIRED. REPAIR LIMITS SHALL BE DETERMINED IN THE FIELD BY THE PROJECT ENGINEER.

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STRUCTURE B-13-228			
DRAWN BY		EAJ	PLANS CK'D. MSS
SLOPE PAVING CRUSHED AGGREGATE			SHEET 12 OF 12



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