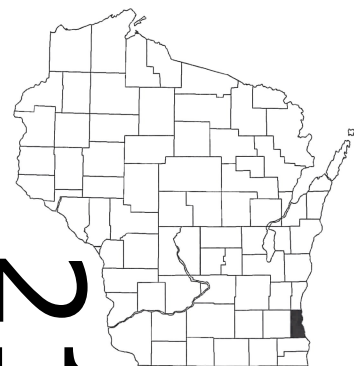


INDEX OF SHEETS

SHEET NO.	1	TITLE
SHEET NO.	2	TYPICAL SECTIONS AND DETAILS
SHEET NO.	3	ESTIMATE OF QUANTITIES
SHEET NO.	3	MISCELLANEOUS QUANTITIES
SHEET NO.	4	RIGHT OF WAY PLAT
SHEET NO.	5	PLAN AND PROFILE
SHEET NO.	6	STANDARD DETAIL DRAWINGS
SHEET NO.	7	SIGN PLATES
SHEET NO.	8	STRUCTURE PLANS
SHEET NO.	9	COMPUTER EARTHWORK DATA
SHEET NO.	9	CROSS SECTIONS

TOTAL SHEETS 110



DESIGN DESIGNATION

A.D.T. (CURRENT)	=	10,600
A.D.T. (2036)	=	11,700
D.H.V.	=	1100
D.	=	53%
T.	=	3.5%
DESIGN SPEED	=	30

CONVENTIONAL SIGNS

COUNTY LINE	---
TOWNSHIP OR RANGE LINE	----
SECTION LINE	-.-.-.-
CORPORATE OR CITY LIMITS	----
PROPERTY LINE	----
STANDARD BENCH MARK	●
EXISTING RIGHT OF WAY LINE	— R/W
PROPOSED SEWER LATERAL	—
BASE OF SURVEY LINE	—
CONCRETE WALK/DWY. REMOVAL	▨
LIMITS OF CONCRETE PAVEMENT REMOVAL	X X X X X
CATCH BASIN OR INLET	⊕
EXISTING	▣
PROPOSED	⊕

COMBUSTIBLE FLUIDS UNDER PRESSURE	☠
RAILROADS	+++++
FENCE	— x — x — (TYPE) x
FIRE & POLICE CALL BOX	⊠
LIGHT POLE	●
POWER POLE	⊠
TELEPHONE OR TELEGRAPH POLE	⊠
TRAFFIC SIGNAL	⊠
TRAFFIC SIGNAL CONTROL BOX	⊠
HYDRANT	⊠
GAS OR WATER GATE VALVE	⊠
MANHOLES - SEWER	○
UTILITY (TYPE)	□
TREES - EXISTING	●
TO BE REMOVED	⊗

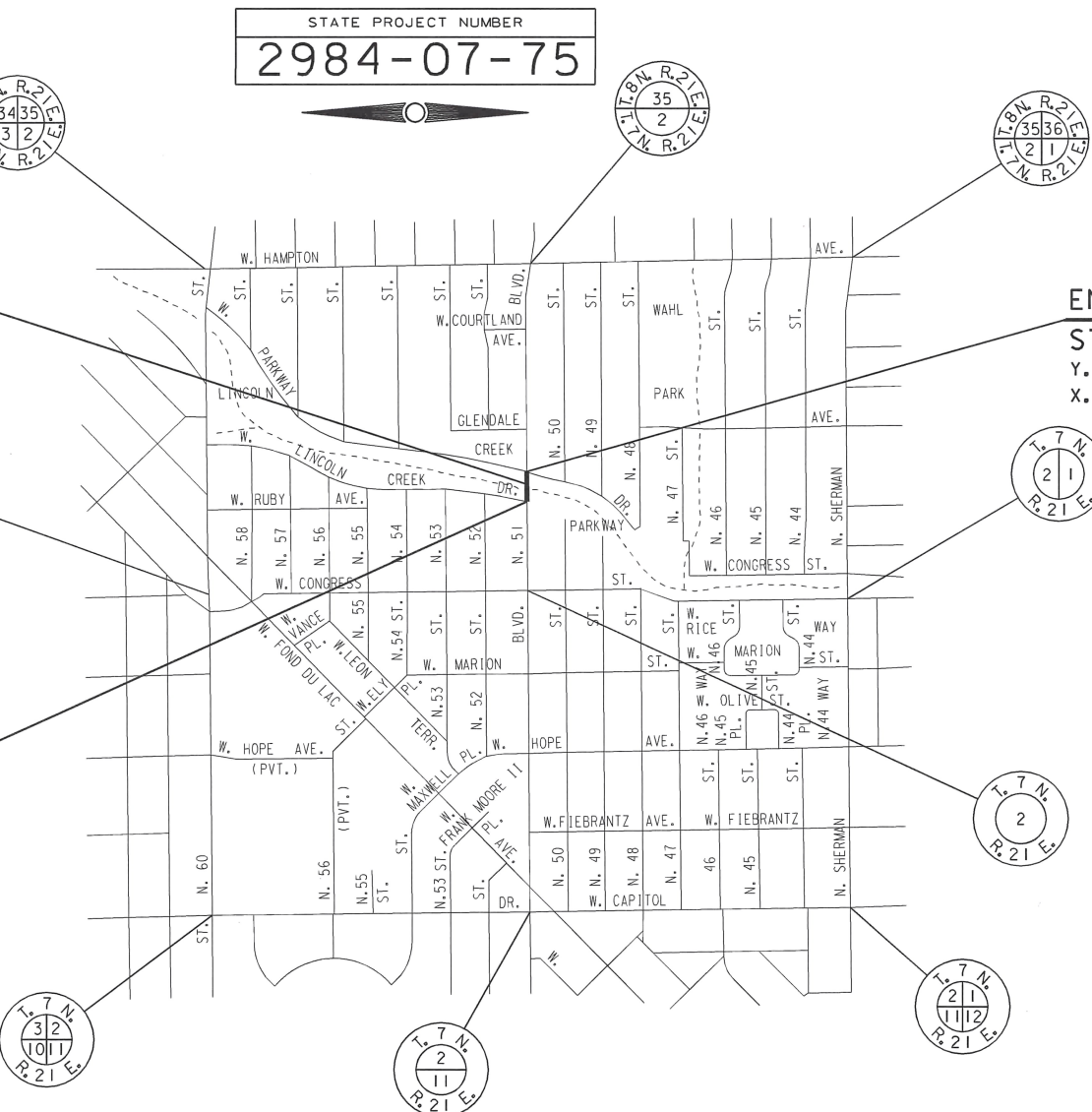
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
NORTH 51ST BOULEVARD
BRIDGE OVER LINCOLN CREEK (B-40-0923)
LOCAL STREET
MILWAUKEE COUNTY

GN

STRUCTURE
B-40-0923

BEGIN PROJECT
STA. 6+94.0, T/L
Y. = 407,136.25
X. = 2,540,326.51

END PROJECT
STA. 10+36.0, T/L
Y. = 407,478.25
X. = 2,540,324.17



LAYOUT
SCALE 1/4 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.065 MILES (URBAN)

THE COORDINATES ON THIS PLAN ARE BASED ON THE WISCONSIN STATE PLANE COORDINATE SYSTEM, MILWAUKEE COUNTY, NAD 27 SOUTH ZONE.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE CITY OF MILWAUKEE DATUM.

TO CONVERT ELEVATIONS SHOWN ON THIS PLAN TO NATIONAL GEODESIC VERTICAL DATUM OF 1929, ADD 580.603 TO ELEVATIONS SHOWN ON THIS PLAN.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
2984-07-75		

Accepted For
City of Milwaukee

11-28-16
(Date) *James D. ...*
Commissioner of Public Works

Original Plans Prepared By



11/28/16
(Date) *C. ...*
City Engineer

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	City of Milwaukee
Designer	City of Milwaukee
Management Consultant	DAAR Engineering Inc.
C.O. Examiner	

APPROVED FOR THE DEPARTMENT

DATE: 11/30/16
James D. ...
(Management Consultant Signature)

E

GENERAL NOTES

1. ALL OPENINGS BELOW SUBGRADE, RESULTING FROM REMOVALS OR ABANDONMENTS, SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A.
2. ALL DISTURBED AREAS, NOT SURFACED, ARE TO BE COVERED WITH 4" OF TOPSOIL, SODDED AND FERTILIZED UNLESS OTHERWISE DIRECTED BY THE ENGINEER.
3. NO TREES OR SHRUBS SHALL BE REMOVED UNLESS DESIGNATED FOR REMOVAL BY THE ENGINEER.
4. TRANSVERSE JOINTS IN THE SIDEWALK SHALL BE CONSTRUCTED AT INTERVALS EQUAL TO THE WIDTH OF THE CONCRETE UNLESS OTHERWISE DIRECTED BY THE ENGINEER.
5. THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLAN IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA WHICH ARE NOT SHOWN.
6. INLET SCREENS ARE TO BE PLACED BETWEEN THE FRAME AND GRATE OF CATCH BASINS / INLETS TO PREVENT SOIL FROM ENTERING THE SEWERS. ALL EROSION CONTROL MEASURES SHALL BE MAINTAINED UNTIL SUCH TIME AS THE ENGINEER DETERMINES THE MEASURES ARE NO LONGER NECESSARY.
7. CURB AND GUTTER RADII ARE MEASURED TO THE FACE OF CURB.

STANDARD ABBREVIATIONS

- ASPH. - ASPHALT
- B.M. - BENCH MARK
- CTR. - CENTER
- C/L - CENTER LINE
- COMB. - COMBINED
- CONC. - CONCRETE
- C.W. - CONCRETE WALK
- COR. - CORNER
- C - CURB
- ELEV. - ELEVATION
- ENT. - ENTRANCE
- EXIST. - EXISTING
- F - FLANGE
- G - GUTTER, OR GAS
- HYD. - HYDRANT
- LT. - LEFT
- MMSD - MILWAUKEE METROPOLITAN SEWERAGE DISTRICT
- P/L. - PROPERTY LINE
- R OR RAD. - RADIUS
- RET. - RETAINING
- RT. - RIGHT
- R/W - RIGHT OF WAY
- TEL - AMERITECH
- TES - TRAFFIC ENGINEERING, AND ELECTRICAL SERVICES
- T/L - TRANSIT LINE
- WEP - WISCONSIN ELECTRIC POWER

ORDER OF SECTION 2 SHEETS

- GENERAL NOTES
- UTILITY CONTACT
- PROJECT OVERVIEW
- TYPICAL SECTION
- CONSTRUCTION DETAIL
- INTERSECTION DETAIL
- DRAINAGE DETAIL
- EROSION CONTROL PLAN
- PAVEMENT MARKING
- TRAFFIC CONTROL
- UTILITY PLAN
- CITY UNDERGROUND CONDUIT (TES)
- SEWER CONNECTIONS
- ALIGNMENT PLAN

Utility Contacts

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Musa Abu-Khader
841 N. Broadway
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mkhader@milwuakee.gov

WE- Energies
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Milwaukee, WI 53203
Phone: 414-221-5617
Latroy.brumfield@we-energies.com

WE Energies – Electric
Field Contact
Leonard Wilson
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West Allis, WI 53214
Phone:414-940-5690
Leonard.wilson@we-energies.com

WE Energies – Gas
Field Contact
Josh Mount
500 S. 116th St
West Allis, WI 53214
Phone: 414-218-2053
josh.mount@we-energies.com

Milwaukee Metropolitan Sewerage District
(MMSD)
Larry Anderson
260 W. Seeboth St.
Milwaukee, WI 53204
Phone: 414-617-1429

Other Contacts

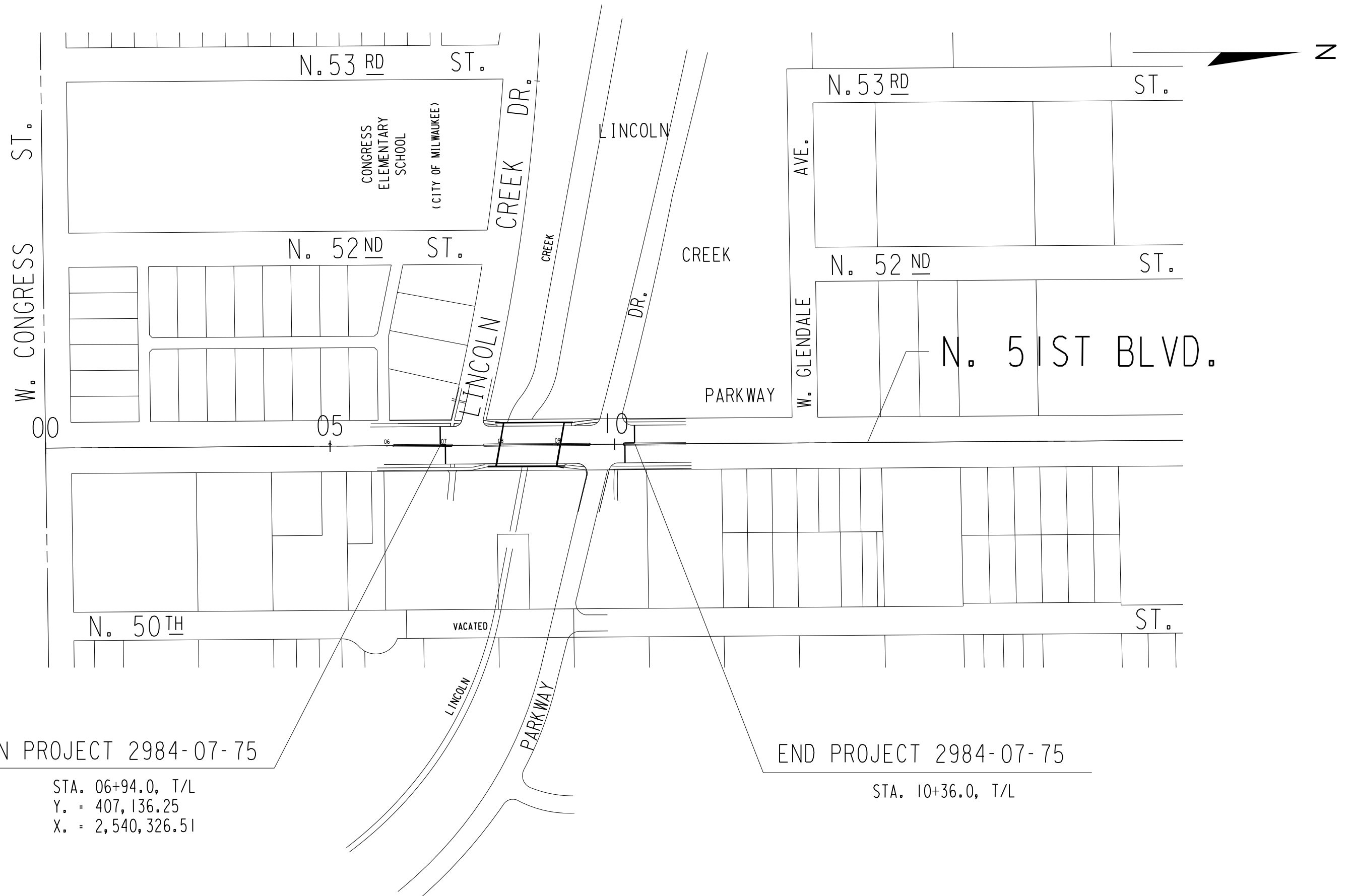
Wisconsin Department of Natural Resources
Kristina Betzold
2300 N. Dr. Martian Luther King Jr. Dr.
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Phone: 414-507-4946
Kristina. Betzold@wisconsin.gov

City of Milwaukee – Structures Section
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841 N. Broadway
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Holly.rutenbeck@milwuakee.gov

City of Milwaukee – Design Contact
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841 N. Broadway
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Phone: 414-286-0486
Rattan.mahay@milwuakee.gov

Congress Year Round Public School
5225 W. Lincoln Creek Dr.
Milwuakee, WI 53218
Phone: 414-616-5300



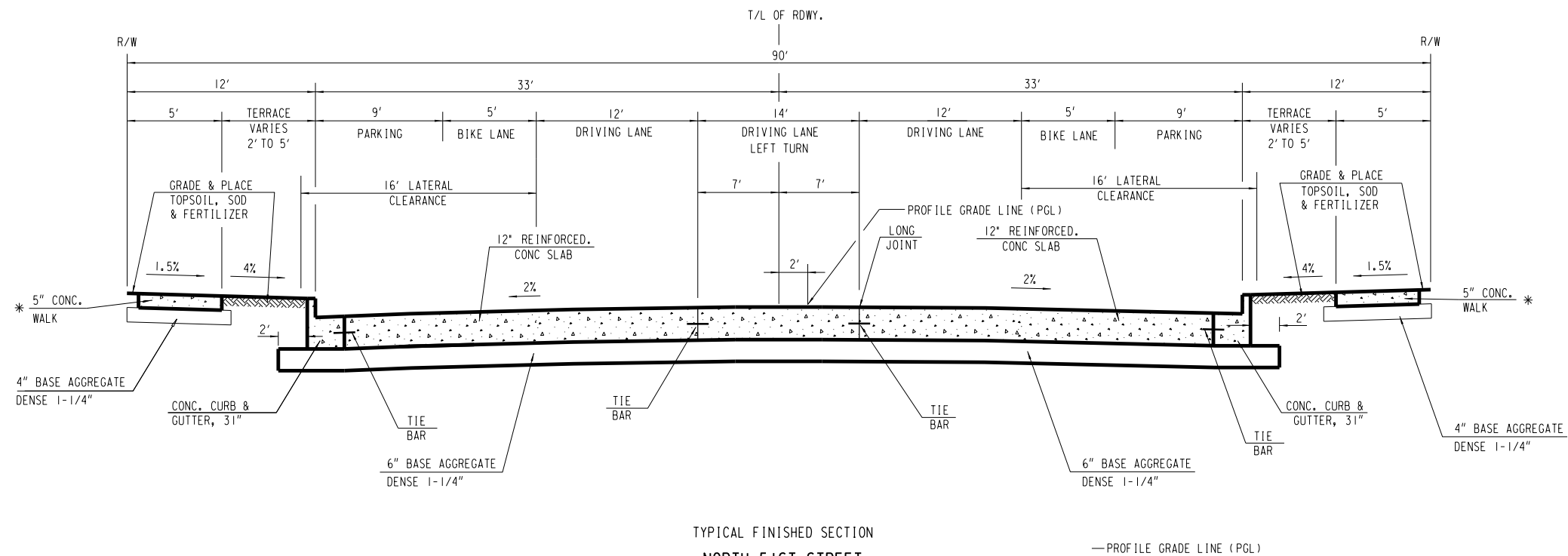
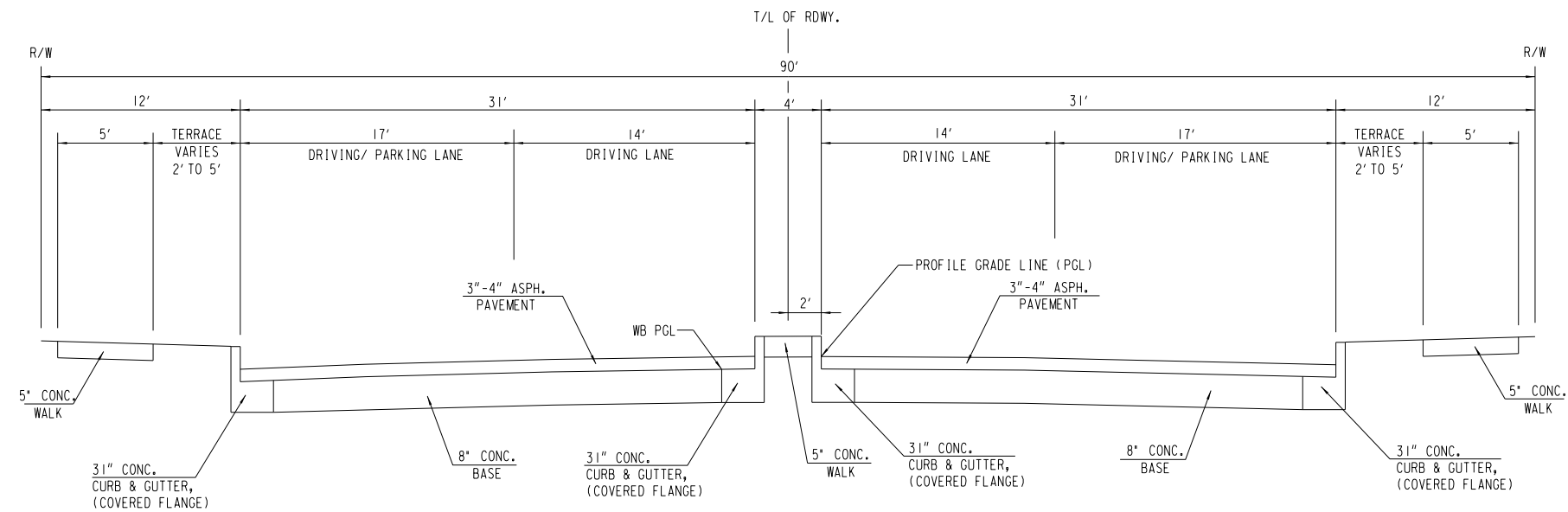


BEGIN PROJECT 2984-07-75

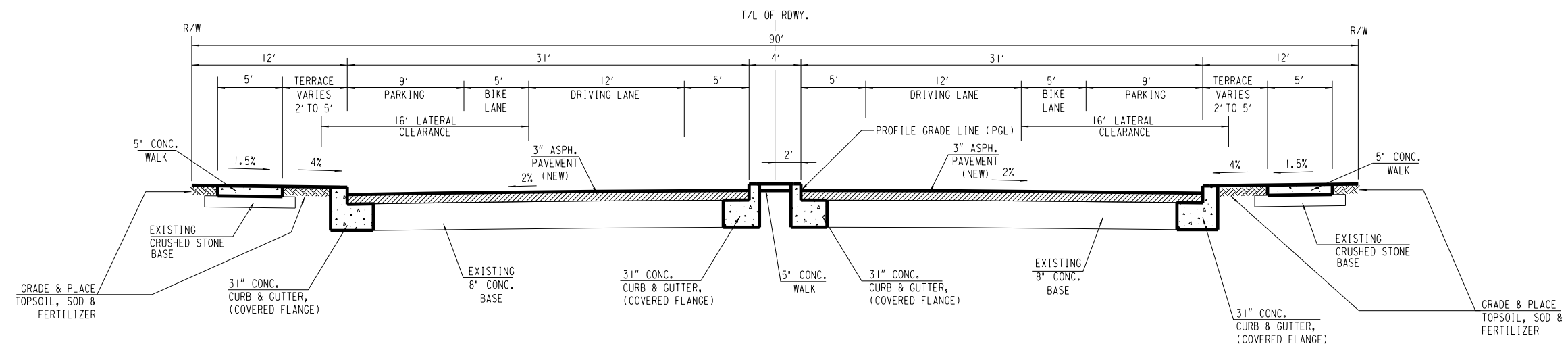
STA. 06+94.0, T/L
Y. = 407,136.25
X. = 2,540,326.51

END PROJECT 2984-07-75

STA. 10+36.0, T/L

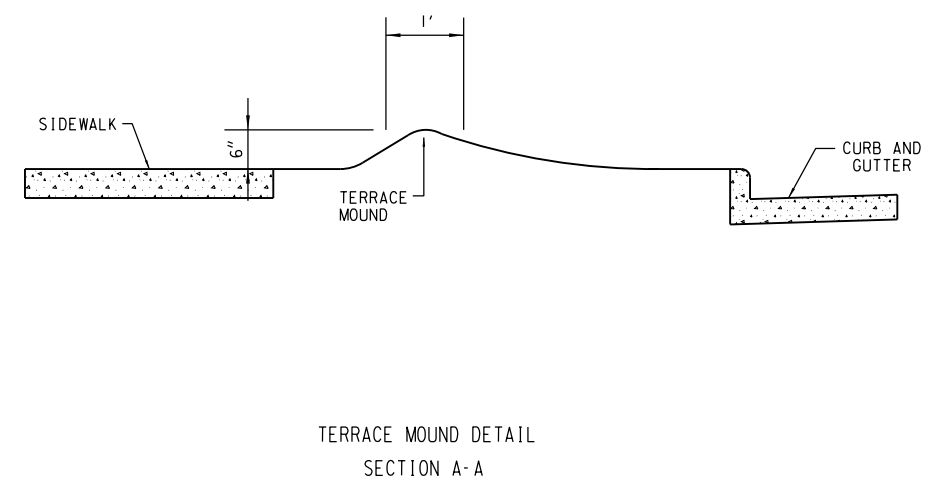
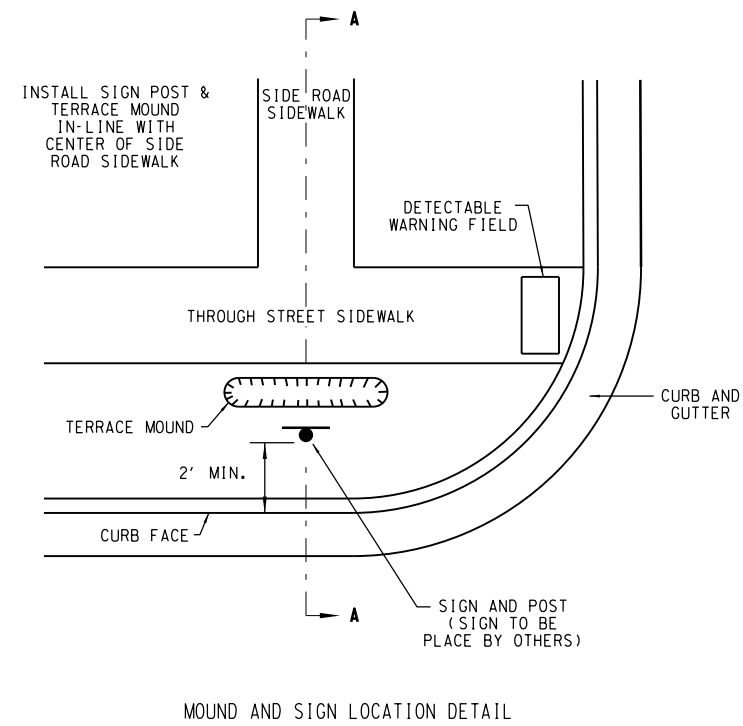


* WHERE INDICATED
ON PLAN

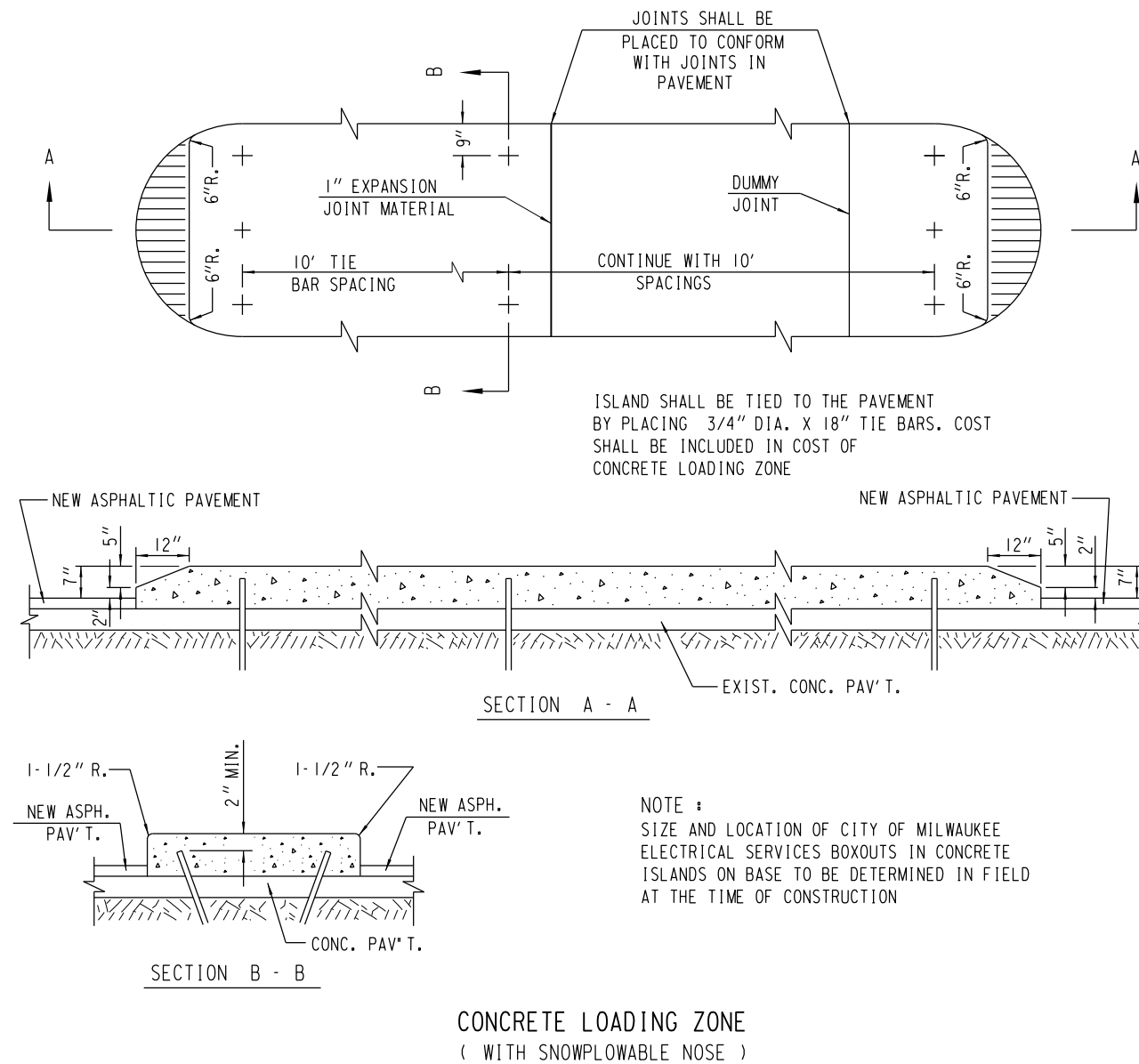


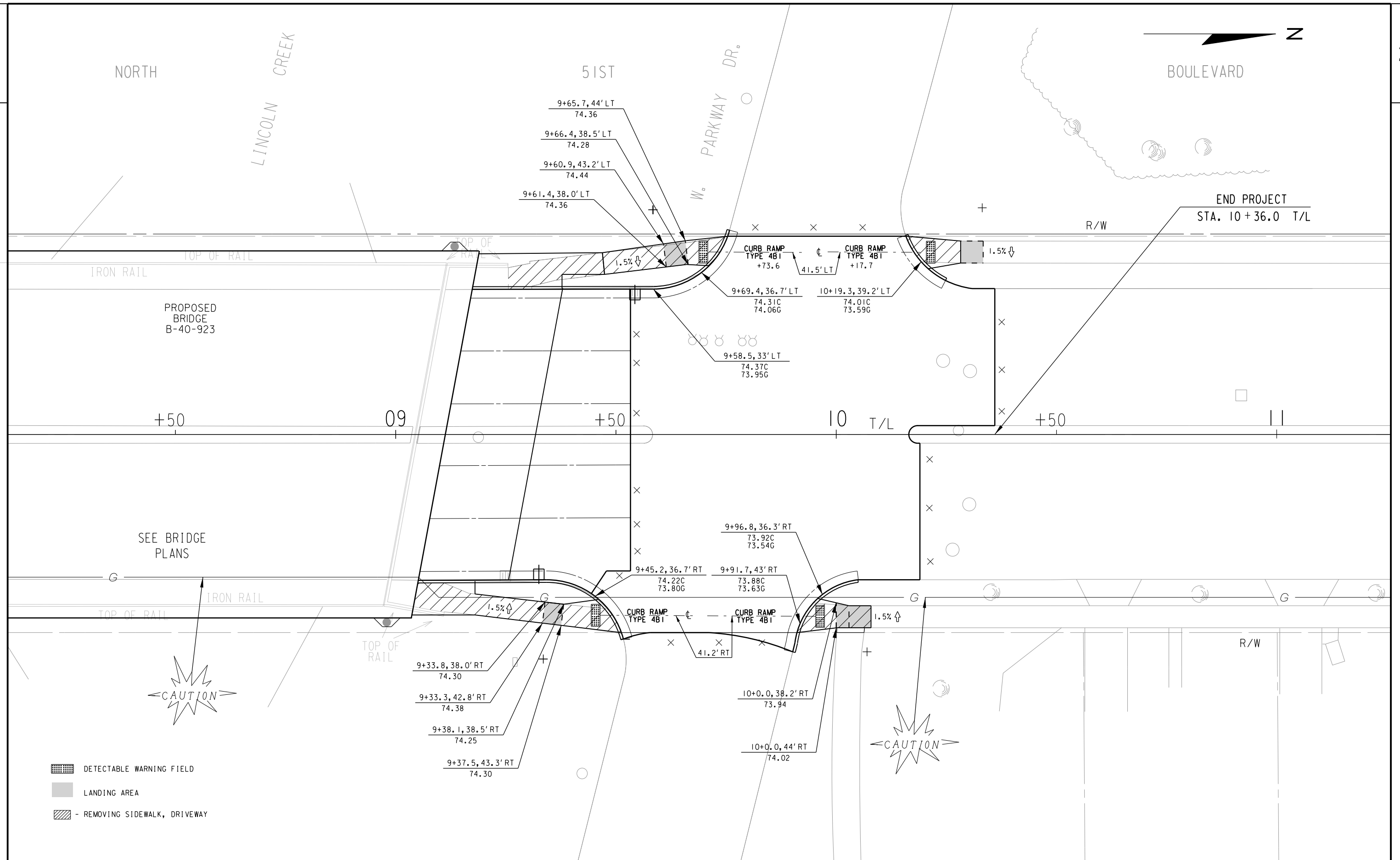
TYPICAL FINISHED SECTION
NORTH 51ST STREET

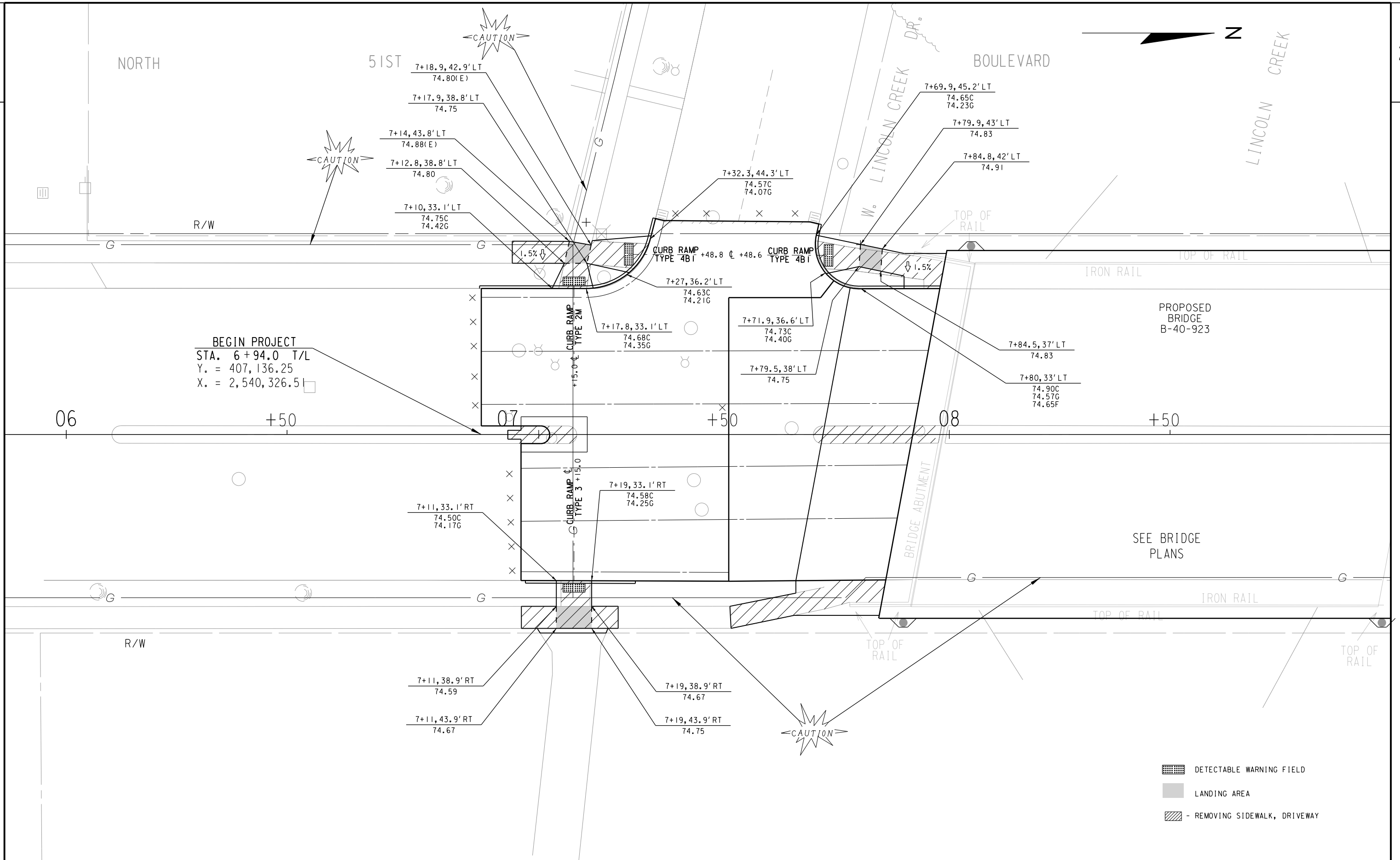
(STA. 06+94.0 TO STA. 07+50.0)
(STA. 09+53.30 TO STA. 10+36.0)

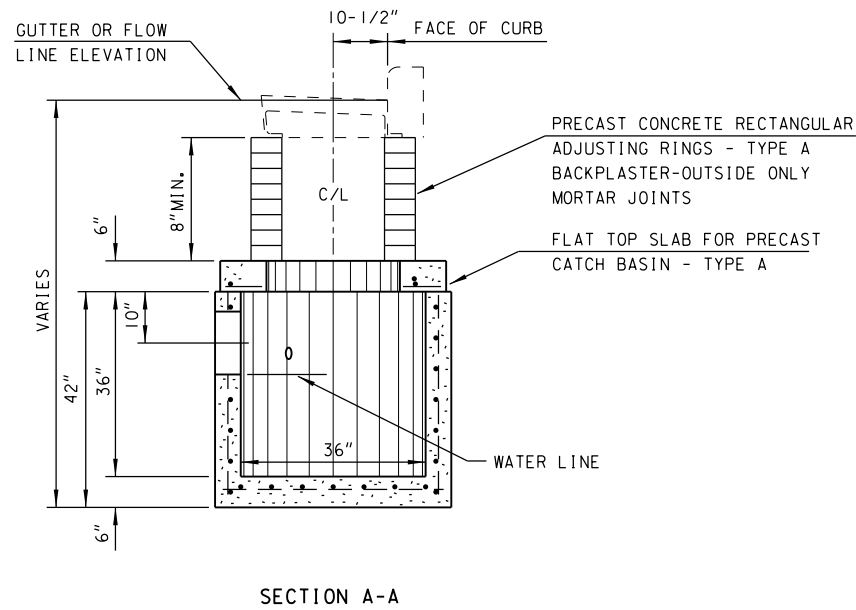
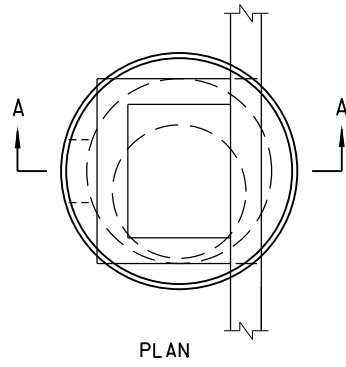


CROSSWALK CLOSURE DETAIL



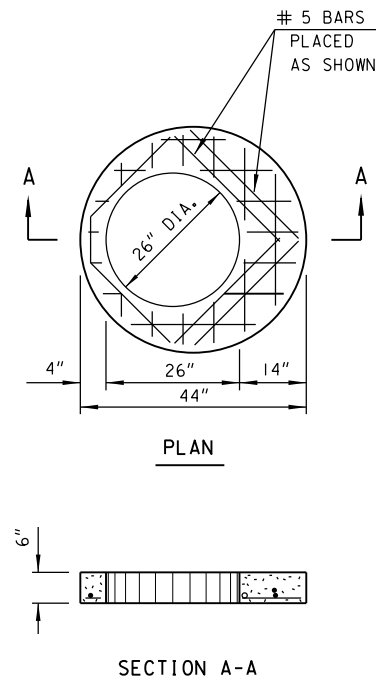






GENERAL NOTES

1. PRECAST INLET UNITS AND BASES SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M199 AND ASTM DESIGNATION C-478 AND THESE DETAILED REQUIREMENTS WHICH SHALL GOVERN WHERE THEY ALTER THE AASHTO AND ASTM STANDARDS.
2. ALL REINFORCEMENT STEEL SHALL BE GRADE 60 OR GREATER AND EMBEDDED AT LEAST 1" CLEAR.
3. PRECAST REINFORCED BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 4" IN DEPTH WHICH MEETS REQUIREMENTS FOR GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.
4. SET FRAME ELEVATION 0.03 FT. LOWER THAN ELEVATION INDICATED ON PLAN.

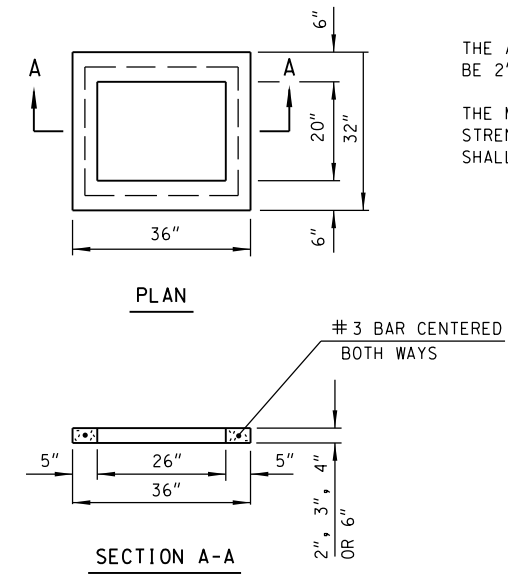
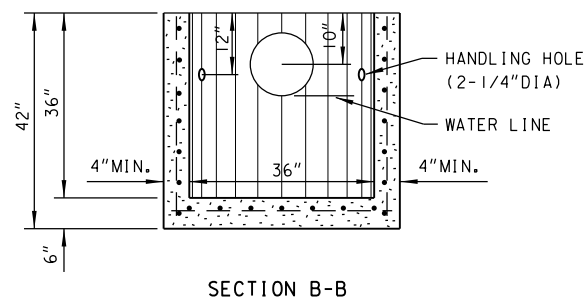
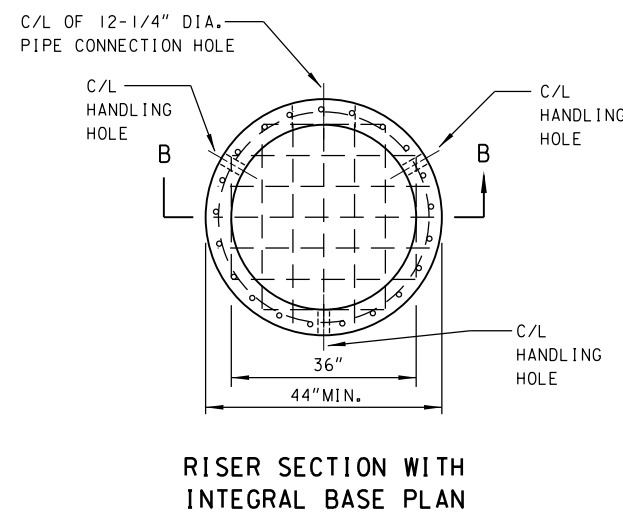


FLAT TOP SLAB SHALL BE 6" THICK REINFORCED WITH ONE LAYER OF STEEL WITH A MINIMUM AREA OF 0.32 SQ. IN. PER LINEAL FOOT IN BOTH DIRECTIONS, PLACED NEAR THE BOTTOM OF THE SLAB WITH 1" CLEAR COVER.

ADDITIONALLY, NO. 5 BARS SHALL BE PLACED AROUND TOP SLAB OPENING AS SHOWN.

REINFORCEMENT SHALL BE TIED OR WELDED TOGETHER.

THE MINIMUM COMPRESSIVE STRENGTH OF THE CONCRETE SHALL BE 4000 P.S.I.



THE ADJUSTING RINGS SHALL BE 2", 3", 4" OR 6" IN HEIGHT.

THE MINIMUM COMPRESSIVE STRENGTH OF THE CONCRETE SHALL BE 3300 P.S.I.

CIRCUMFERENTIAL AND LONGITUDINAL REINFORCEMENT IN THE RISER SECTION SHALL EACH CONSIST OF ONE LAYER OF STEEL NOT LESS THAN 0.12 SQ. IN. PER FOOT AND SHALL BE PLACED IN THE CENTER THIRD OF THE WALL.

THE BASE SLAB SHALL BE REINFORCED WITH ONE LAYER OF STEEL WITH A MINIMUM AREA OF 0.32 SQ. IN. PER FOOT IN BOTH DIRECTIONS, PLACED ABOVE THE MIDPOINT OF THE SLAB.

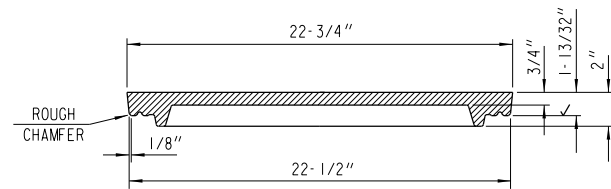
RISER SECTION AND BASE SLAB REINFORCEMENT SHALL BE TIED OR WELDED TOGETHER.

TWO TO THREE HANDLING HOLES 2-1/4" IN DIAMETER AND A PIPE CONNECTION HOLE 12-1/4" IN DIAMETER SHALL BE CAST OR CORED IN THE RISER SECTION AT THE LOCATIONS SHOWN. LIFTING DEVICES MAY BE SUBSTITUTED FOR HANDLING HOLES.

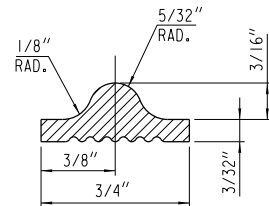
NO JOINTS OR HOLES SHALL BE BELOW THE WATERLINE.

THE MINIMUM COMPRESSIVE STRENGTH OF THE CONCRETE SHALL BE 4000 P.S.I.

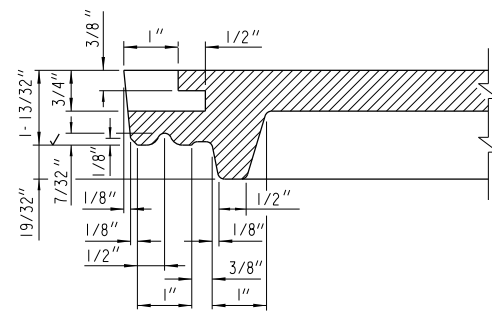
RISER SECTION MAY TAPER TO A 33" INTERNAL DIAMETER AT IT'S BOTTOM PROVIDED A 44" MINIMUM OUTSIDE DIAMETER IS MAINTAINED.



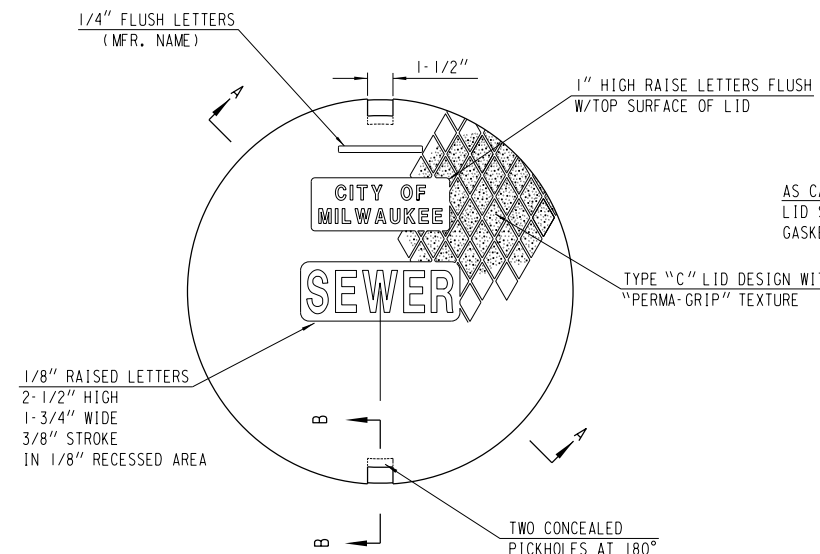
SECTION A-A



"T" GASKET DETAIL



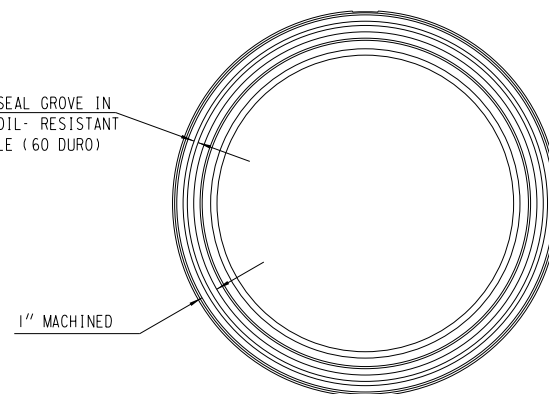
SECTION B-B



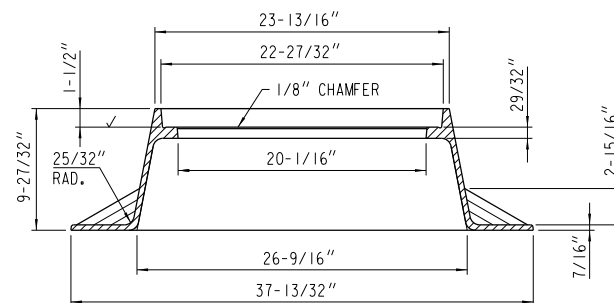
TOP VIEW

MANHOLE COVER - TYPE 58-A

LID - 107 LBS.

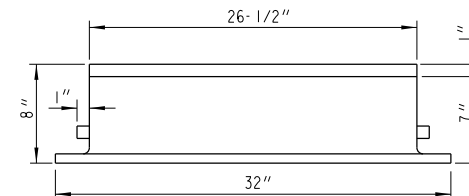
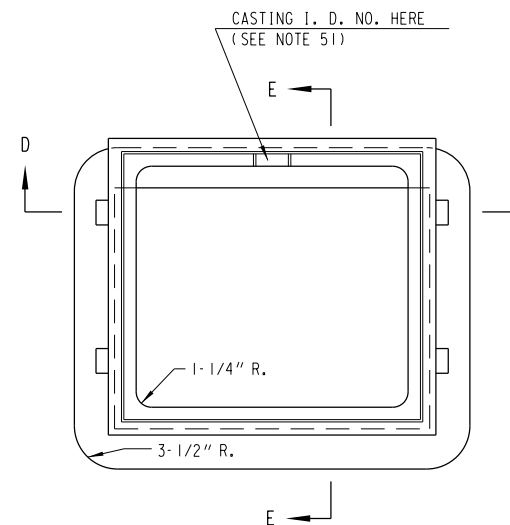


BOTTOM VIEW

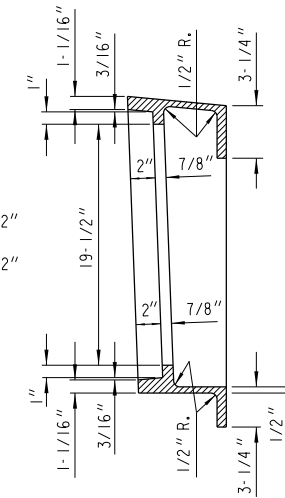
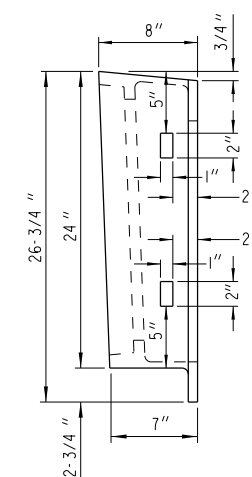


MANHOLE FRAME - TYPE MS21

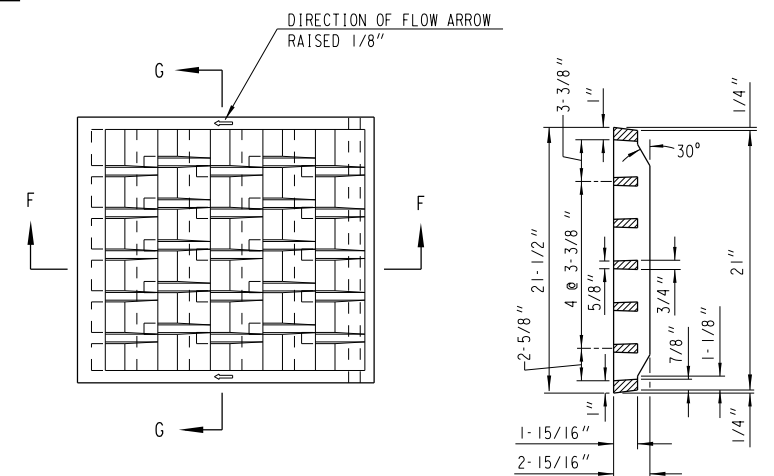
FRAME - 182 LBS.



FRAME

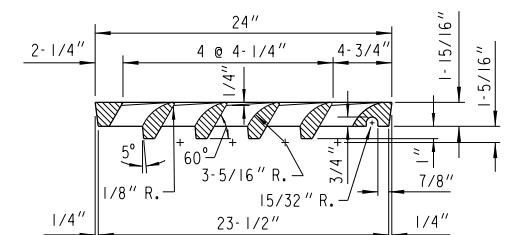


SECTION E-E



GRATE

SECTION G-G



SECTION F-F

INLET COVER - TYPE 57

L1D-145 LBS., FRAME-204 LBS.

NOTE:

ALL CASTINGS SHALL BEAR THE FOLLOWING IDENTIFICATION MARKS IN THE FORM OF LEGIBLE LETTERS OR NUMERALS RAISED 1/8" HAVING A DIGIT OR LETTER HEIGHT OF ONE INCH ON LOWER FACE OF LID:

1. THE INITIALS OR MONOGRAM OF THE FOUNDRY.
2. THE CONTRACT NUMBER AND YEAR MADE.
3. THE CASTING IDENTIFICATION NUMBER.
4. THE SERIAL NUMBER OF THE INDIVIDUAL CASTING.

NOTE: ALL EXTERIOR EDGES SHALL BE GROUND.

GENERAL NOTES

ALL EDGES ARE TO BE GROUND

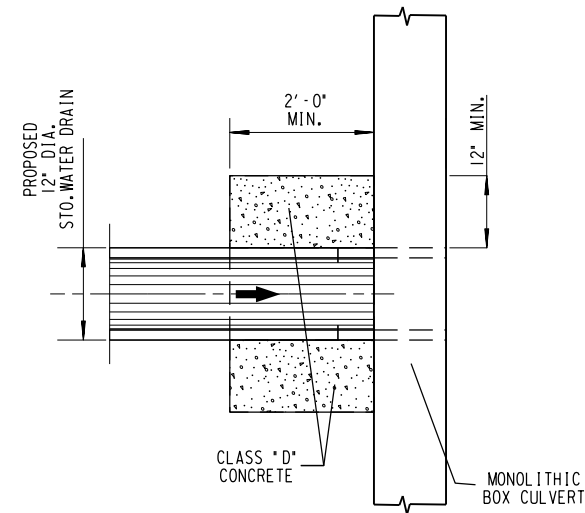
ALL CASTINGS SHALL BEAR THE FOLLOWING IDENTIFICATION MARKS
IN THE FORM OF LEGIBLE LETTERS OR NUMERALS RAISED 1/8"

ON THE FRAME

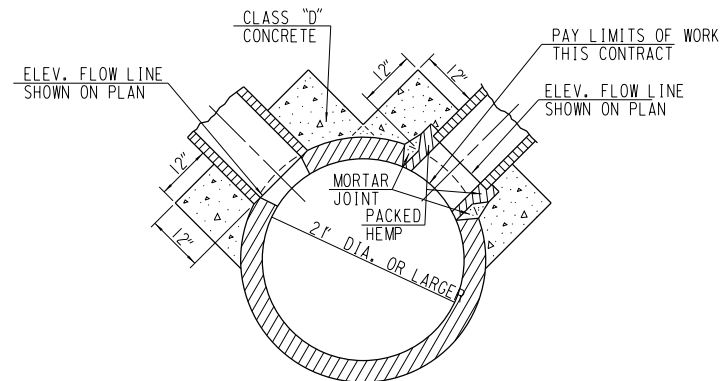
1. ON THE UPPER FACE OF THE FLANGE IN 1 INCH HIGH LETTERS THE INITIALS OR MONOGRAM OF THE FOUNDRY, THE YEAR MADE AND THE SERIAL NUMBER OF THE INDIVIDUAL CASTING.
2. ON THE SEAT OF THE FRAME IN 1 INCH HIGH LETTERS, THE CASTING IDENTIFICATION NUMBER (51).

ON THE GRATE

1. ON THE UPPER SIDE OF THE GRATE IN 1 INCH HIGH LETTERS, THE INITIALS OR MONOGRAM OF THE FOUNDRY, THE YEAR MADE, THE CASTING IDENTIFICATION NUMBER (57) AND THE SERIAL NUMBER OF THE INDIVIDUAL CASTING.



DETAIL OF CONNECTION TO
VARIOUS SIZED BOX CULVERTS



DETAIL OF DIRECT CONNECTION TO
VARIOUS SIZED ROUND STORM SEWER PIPE

CONCRETE COLLAR

REPLACE WITH CONCRETE BASE
COST TO BE INCLUDED UNDER
ITEMS ADJUSTING MH COVERS,
OR MANHOLE COVERS TYPE 58
OR TYPE 58A TYPE 0

NEW UPPER
LAYER

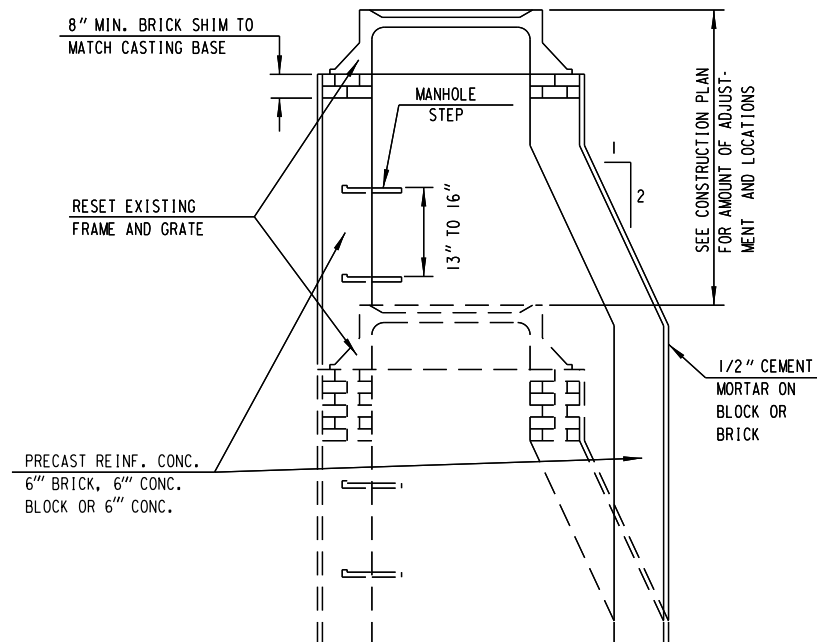
NEW LOWER
LAYER

EXIST. CONC. PAV'T.

PAVEMENT REMOVAL COST
TO BE INCLUDED UNDER ITEMS
ADJUSTING MANHOLE COVERS
OR MANHOLE COVERS TYPE 58
OR TYPE 58A

REPAIR BY REMOVING & REPLACING DAMAGED
OR LOOSE BRICK OR BLOCK TO DEPTH AS
DIRECTED BY ENGINEER. WORK UNDER
ADJUSTING MANHOLE COVERS SHALL BE
CONFINED TO THE BRICK SHIMMING ABOVE THE
STRUCTURE CORBEL. THIS SHIMMING SHALL NOT
EXCEED 1 FOOT BETWEEN THE TOP OF THE
CORBEL AND THE FRAME BOTTOM. ANY WORK
MORE EXTENSIVE THAN DESCRIBED IMMEDIATELY
ABOVE SHALL BE CONSTRUED AS WORK UNDER
RECONSTRUCTING MANHOLES. DEPTHS OF BRICK-
WORK TO BE REPAIRED, AS INDICATED ON THE
PLAN, ARE ESTIMATES ONLY AND MAY VARY
AT TIME OF CONSTRUCTION.

ADJUSTING MANHOLE COVERS OR MANHOLE COVERS TYPE 58A



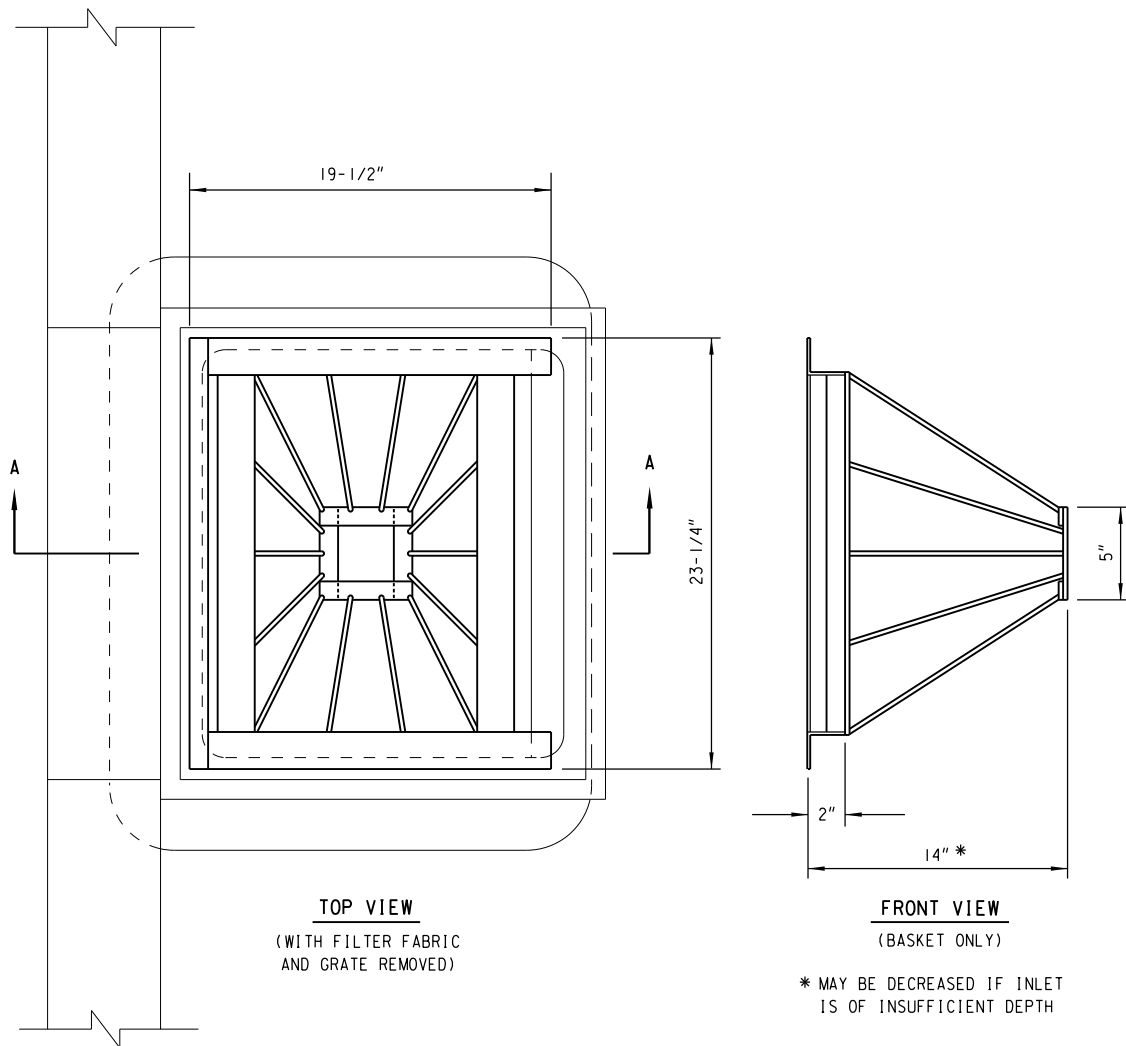
CORBEL MAY BE REVERSED
STRAIGHT SIDE LEANED
SLIGHTLY TO CLEAR CURB HEAD.

REPAIR BY REMOVING AND REPLACING
DAMAGED OR LOOSE BRICK OR BLOCK
TO THE DEPTH AS SHOWN ON THE
PLAN OR AS DIRECTED BY THE ENGINEER.
DEPTHS AS INDICATED ON PLAN ARE
ESTIMATES ONLY AND MAY VARY AT
TIME OF CONSTRUCTION.

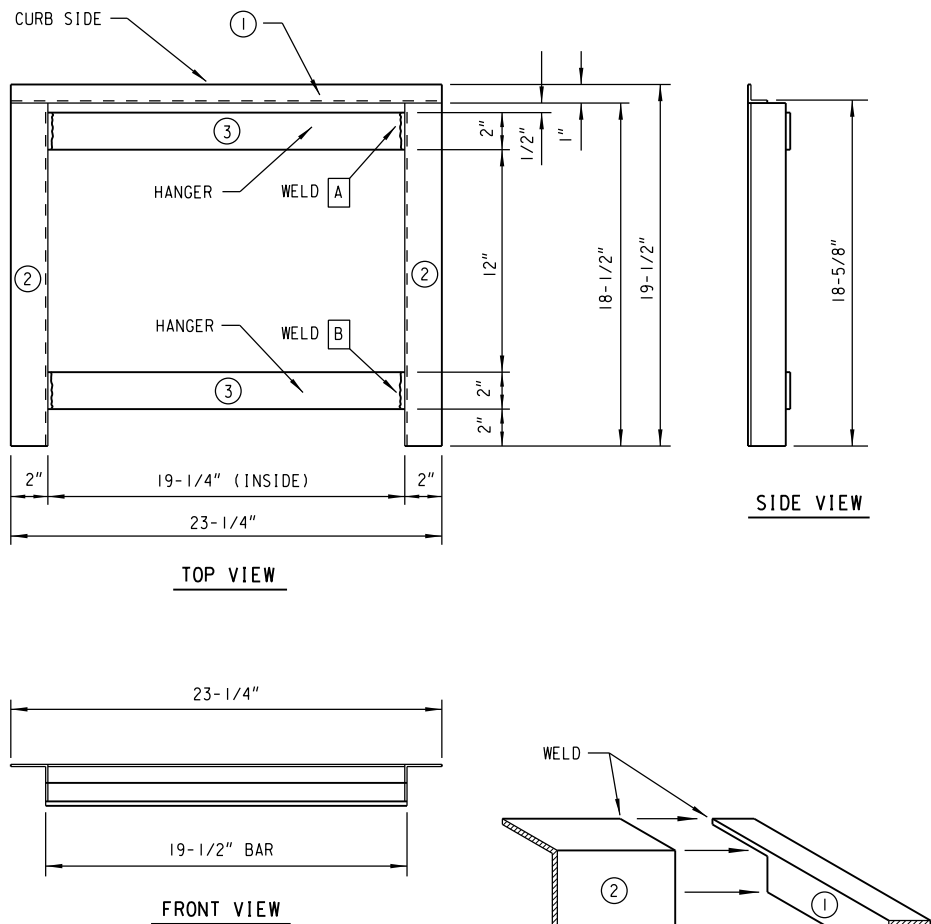
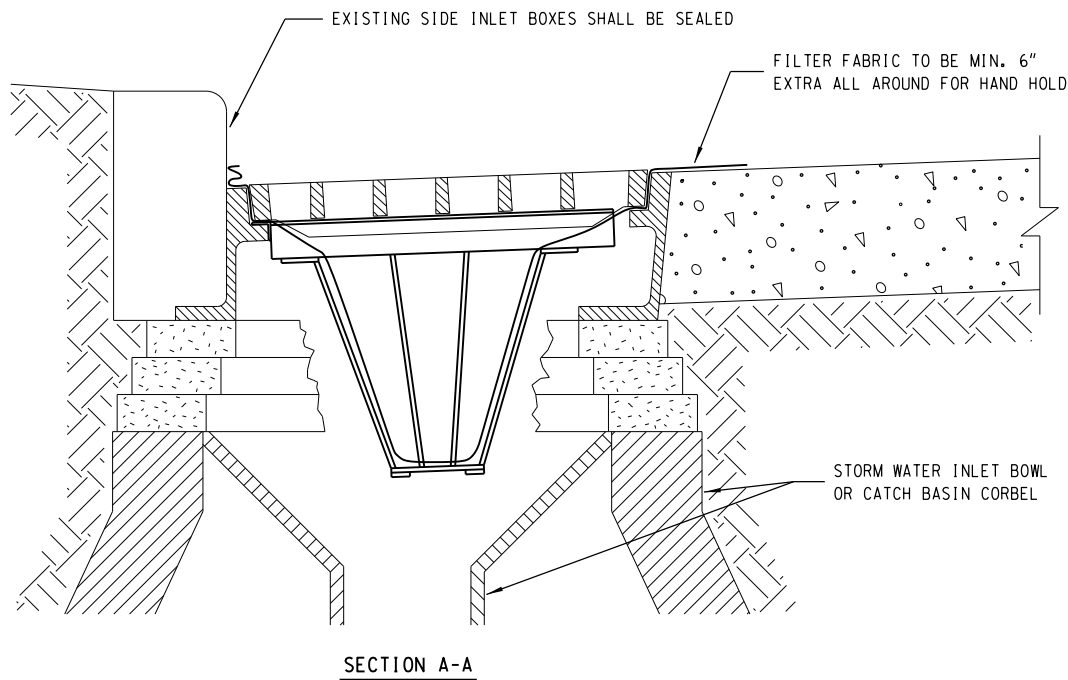
RECONSTRUCTING MANHOLES AND INLETS

CONSTRUCTION NOTES

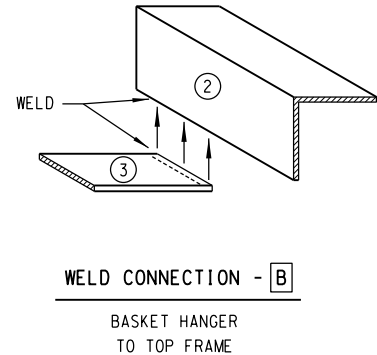
1. LOCATIONS OF STRUCTURES IN CURB & GUTTER SECTIONS REFER TO FACE OF CURB.
2. LOCATIONS OF STRUCTURES NOT IN CURB AND GUTTER SECTIONS REFER TO CENTERLINE OF STRUCTURE.
3. PIPE LENGTHS GIVEN ARE APPROXIMATE OUT TO OUT OF STRUCTURE.
4. GRATE & RIM ELEVATIONS ARE GIVEN AT FLOW LINE OF INLET COVER OR AT CENTERLINE OF MANHOLE COVER.
5. WHEN NEW COVERS ARE PLACED, THE FIRST 12" OF ADJUSTMENT OR REPAIRING SHALL BE INCLUDED IN THE COST OF THE NEW COVER. ANY ADJUSTMENT OR REPAIR OF BRICKWORK 12" OR LESS WILL BE PAID AS ADJUSTING COVERS WHEN RESETTING EXISTING COVERS, ANY ADJUSTMENT OR REPAIR OF BRICKWORK MORE THAN 12" WILL BE PAID AS A RECONSTRUCT.
6. MANHOLE ADJUSTMENTS IN ASPHALTIC PAVEMENT WILL BE MADE AFTER THE LOWER LAYER IS PLACED.
7. WHEN CONSTRUCTING CONCRETE CURB ADJACENT TO INLET COVER TYPE 57, TWO (2) DEFORMED TIE BARS SHALL BE PLACED LONGITUDINALLY THROUGH THE CURB SECTION AND EXTENDED ONE (1) FOOT BEYOND EACH SIDE OF THE FRAME. A DUMMY JOINT SHALL BE CUT IN THE CURB AT EACH SIDE OF THE FRAME.



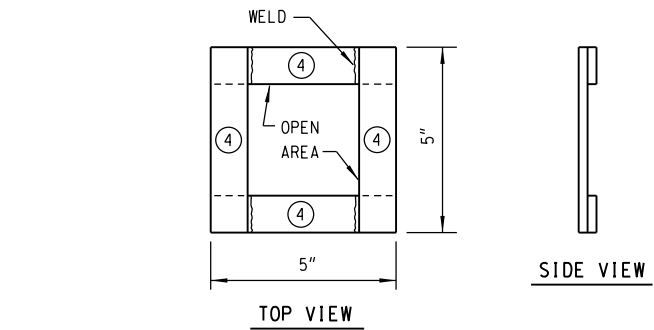
* MAY BE DECREASED IF INLET IS OF INSUFFICIENT DEPTH



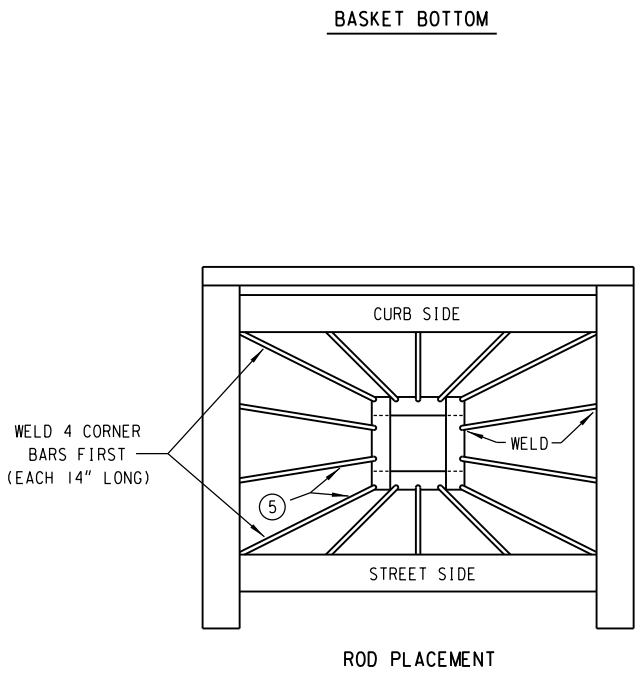
BAR SCHEDULE					
NO.	SHAPE	SIZE	THICKNESS	LENGTH	QUANTITY
①	ANGLE	1" X 1"	1/8"	23-1/4"	1
②	ANGLE	2" X 2"	1/8"	18-1/2"	2
③	BAR	2"	1/4"	19-1/2"	2



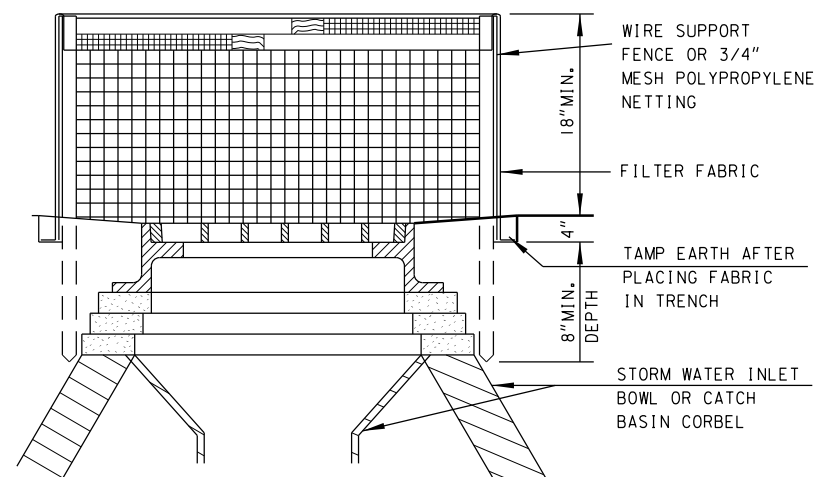
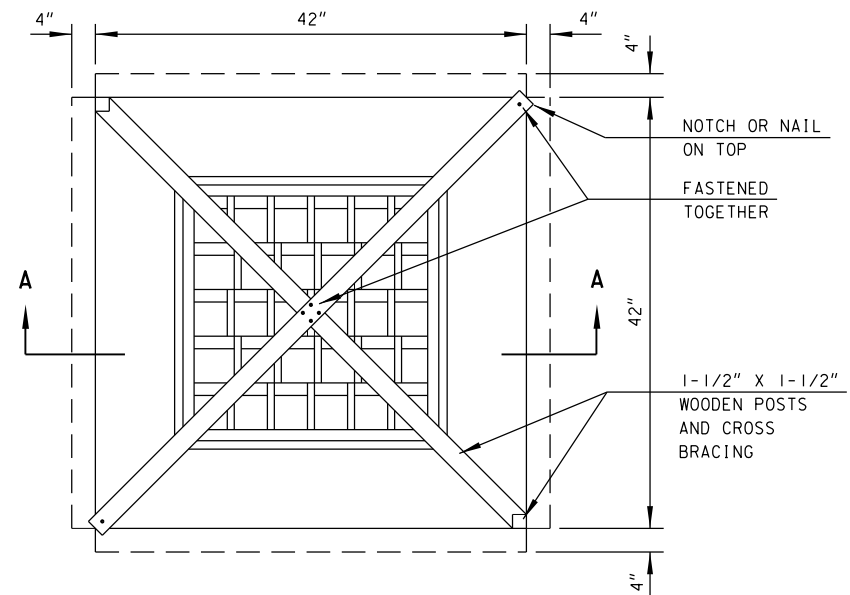
TYPE M
INLET / CATCH BASIN BASKET



BAR SCHEDULE					
NO.	SHAPE	SIZE	THICKNESS	LENGTH	QUANTITY
④	BAR	1"	1/4"	5"	4



ROD SCHEDULE					
NO.	SHAPE	SIZE	THICKNESS	LENGTH	QUANTITY
⑤	ROD	1/4" MIN.	1/8"	12" TO 14" (CUT TO FIT)	14



SECTION A-A

INLET SCREEN
(NOT PAVED) (TYPE R)

BOULEVARD



BEGIN PROJECT
STA. 6 + 94.0 T/L
Y. = 407,136.25
X. = 2,540,326.51

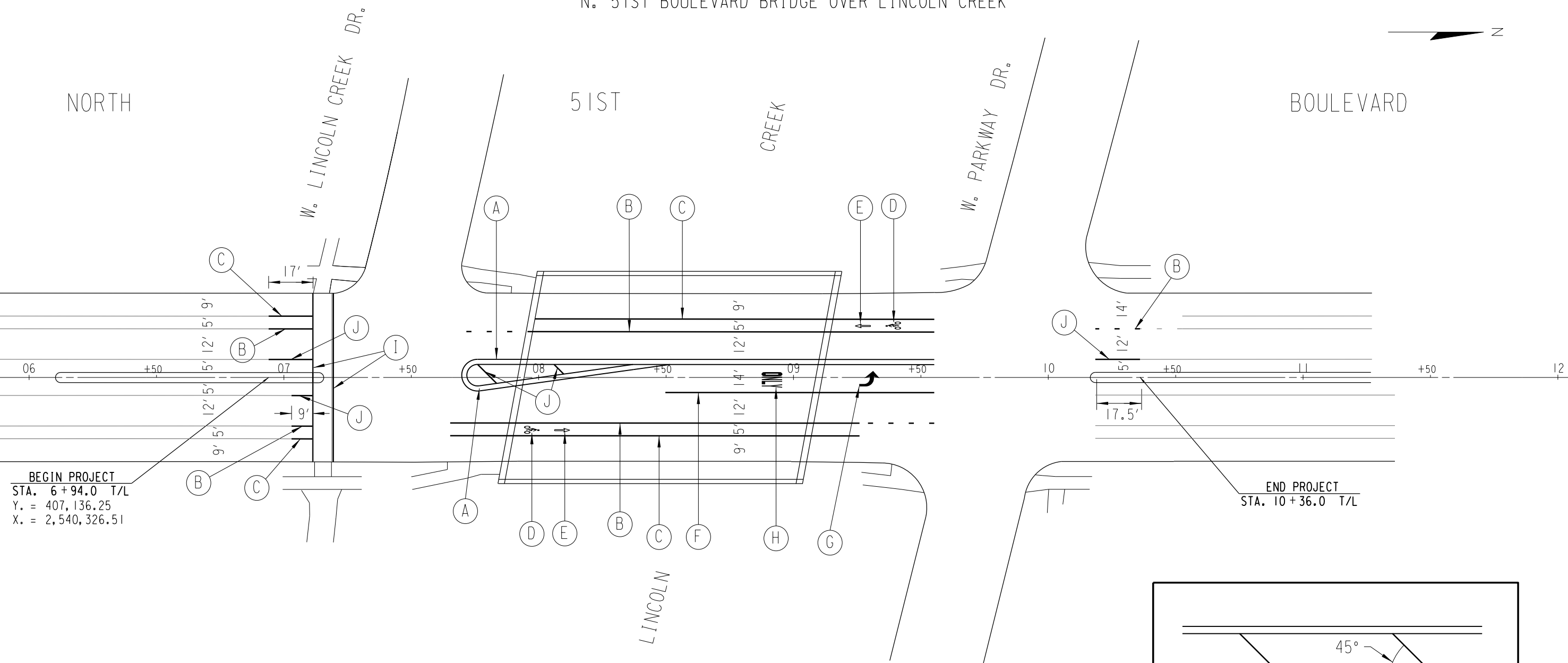
LEGEND

■ (R) INLET SCREEN TYPE R

■ (M) INLET BASKET TYPE M

PAVEMENT MARKING

N. 51ST BOULEVARD BRIDGE OVER LINCOLN CREEK

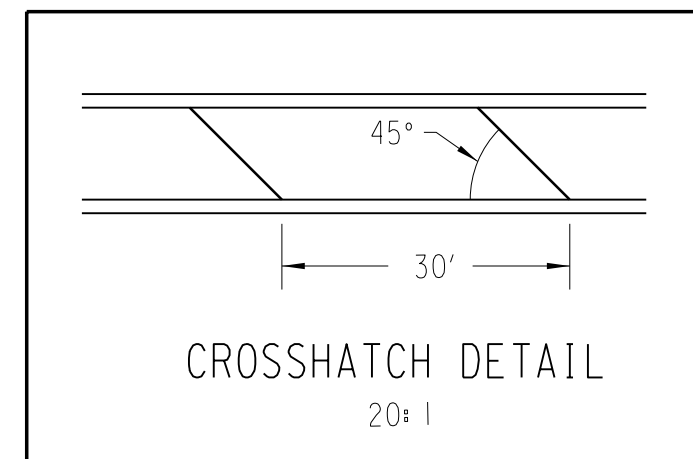


BEGIN PROJECT
STA. 6+94.0 T/L
Y. = 407,136.25
X. = 2,540,326.51

END PROJECT
STA. 10+36.0 T/L

PAVEMENT MARKING LEGEND

- | | |
|--|---|
| (A) PAVEMENT MARKING EPOXY, 4-INCH (DOUBLE YELLOW) | (F) PAVEMENT MARKING EPOXY, 8-INCH (SOLID WHITE) |
| (B) PAVEMENT MARKING EPOXY, 6-INCH WHITE | (G) PAVEMENT MARKING EPOXY ARROWS, TYPE 2 (LEFT TURN) |
| (C) PAVEMENT MARKING EPOXY, 4-INCH (SOLID WHITE) | (H) PAVEMENT MARKING EPOXY WORDS |
| (D) PAVEMENT MARKING SYMBOLS, BIKE LANE EPOXY | (I) PAVEMENT MARKING EPOXY, 12-INCH WHITE |
| (E) PAVEMENT MARKING ARROWS, BIKE LANE EPOXY | (J) PAVEMENT MARKING EPOXY, 4-INCH YELLOW |



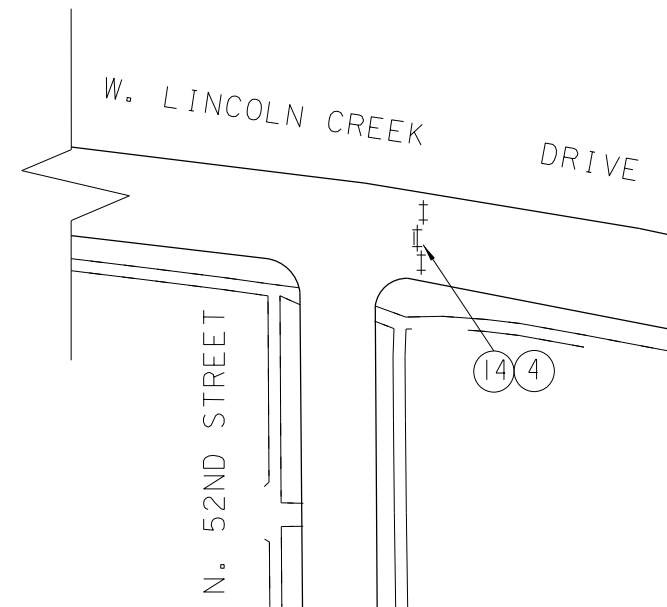
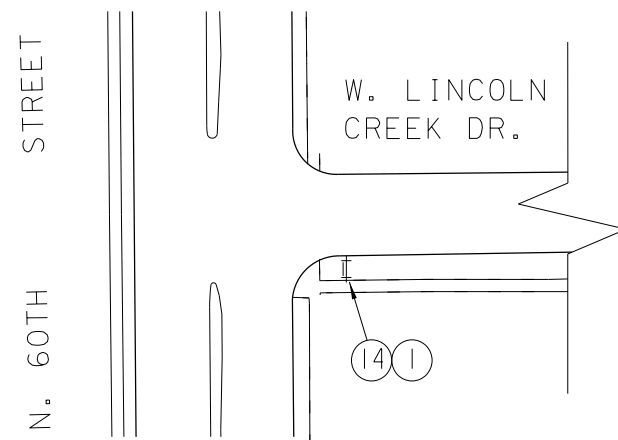
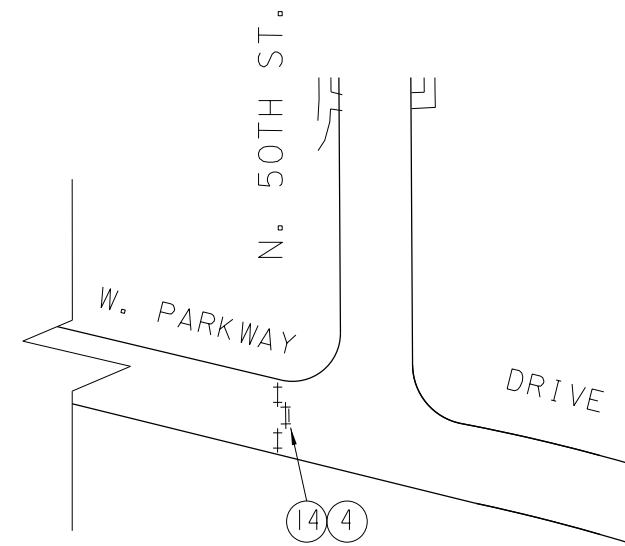
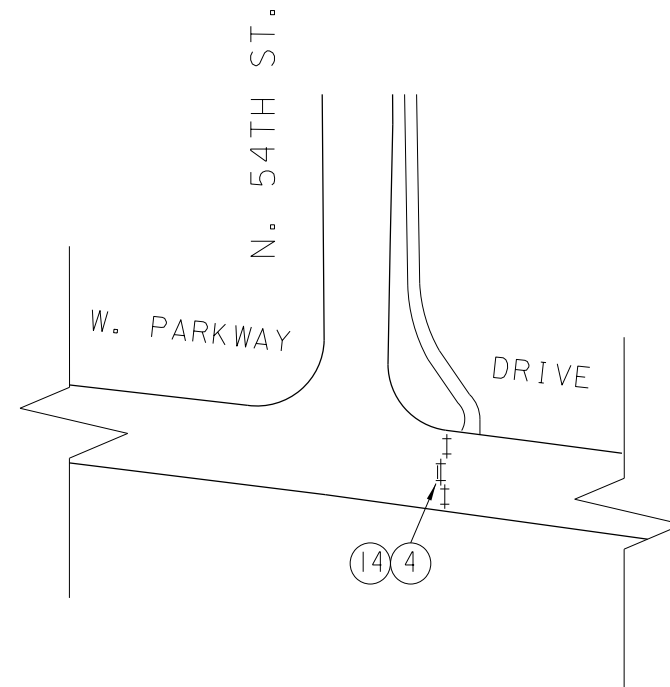
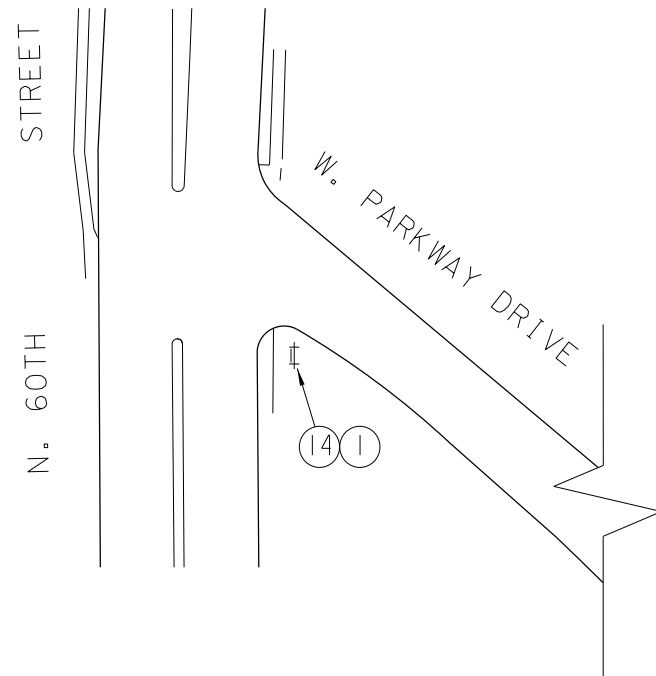
SHEET 1 OF 1



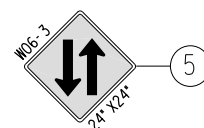
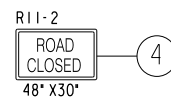
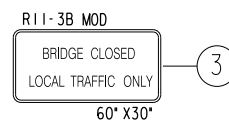
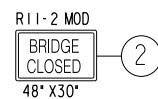
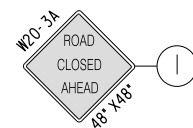
TYPE III BARRICADES ++ — (14)

WORK AREA 

NOTE: ALL SIGNING SHALL BE THE CONTRACTORS RESPONSIBILITY.



LEGEND



DRUMS W/ LIGHTS 30' SPACING

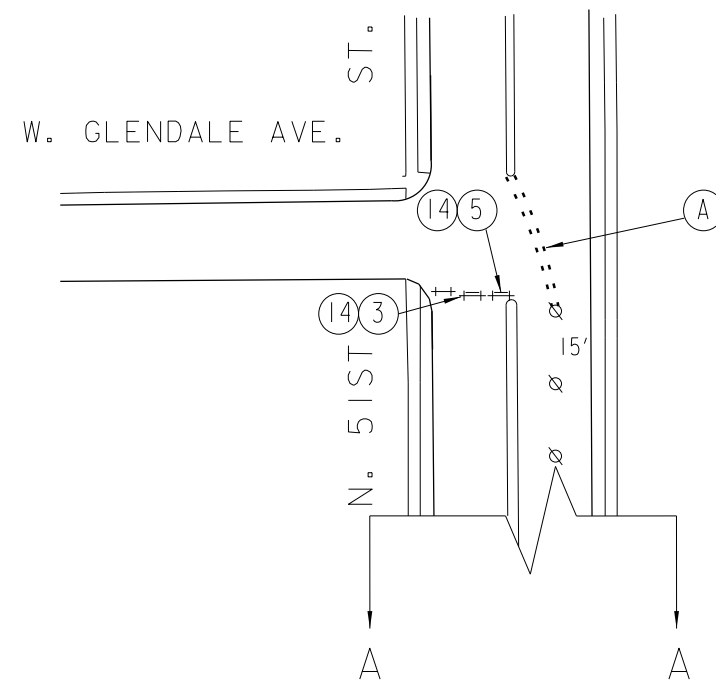
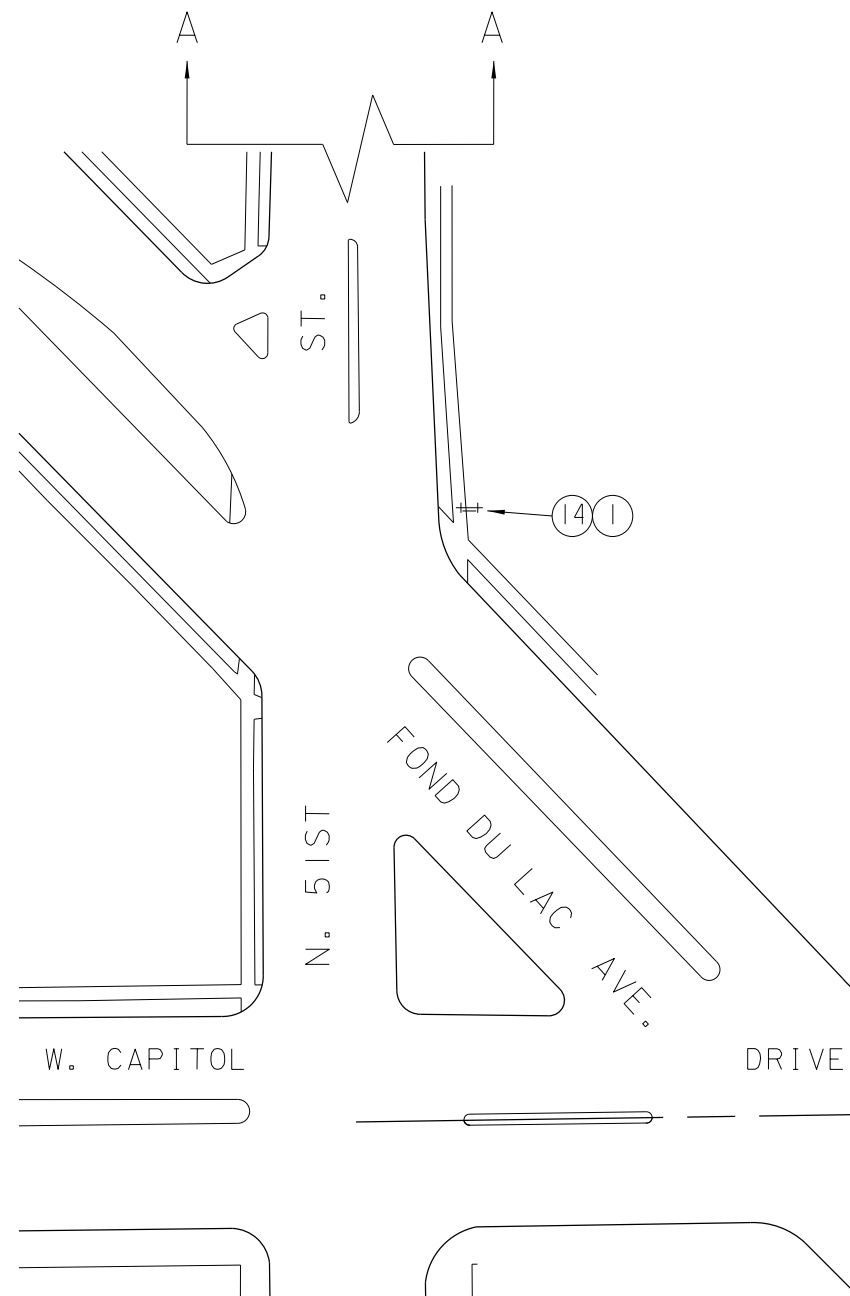
TYPE III BARRICADES ++ — (14)

TYPE III BARRICADES W/ SIGN ++ — (14)+(X)

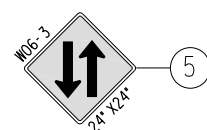
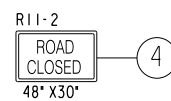
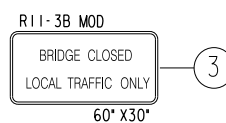
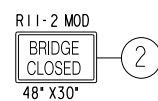
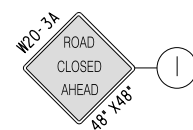
WORK AREA

NOTE: ALL SIGNING SHALL BE THE CONTRACTORS RESPONSIBILITY.

SHEET 2 OF 3



LEGEND



DRUMS W/ LIGHTS 30' SPACING

TYPE III BARRICADES ++ — (14)

TYPE III BARRICADES W/ SIGN ++ — (14) + (X)



WORK AREA



TPM, REMOVABLE TAPE, 4-INCH DOUBLE YELLOW (2'-6'-2')

NOTE: ALL SIGNING SHALL BE THE CONTRACTORS RESPONSIBILITY.

SHEET 3 OF 3

STATE PROJECT NUMBER 2984-07-07

HWY: LOCAL STREET

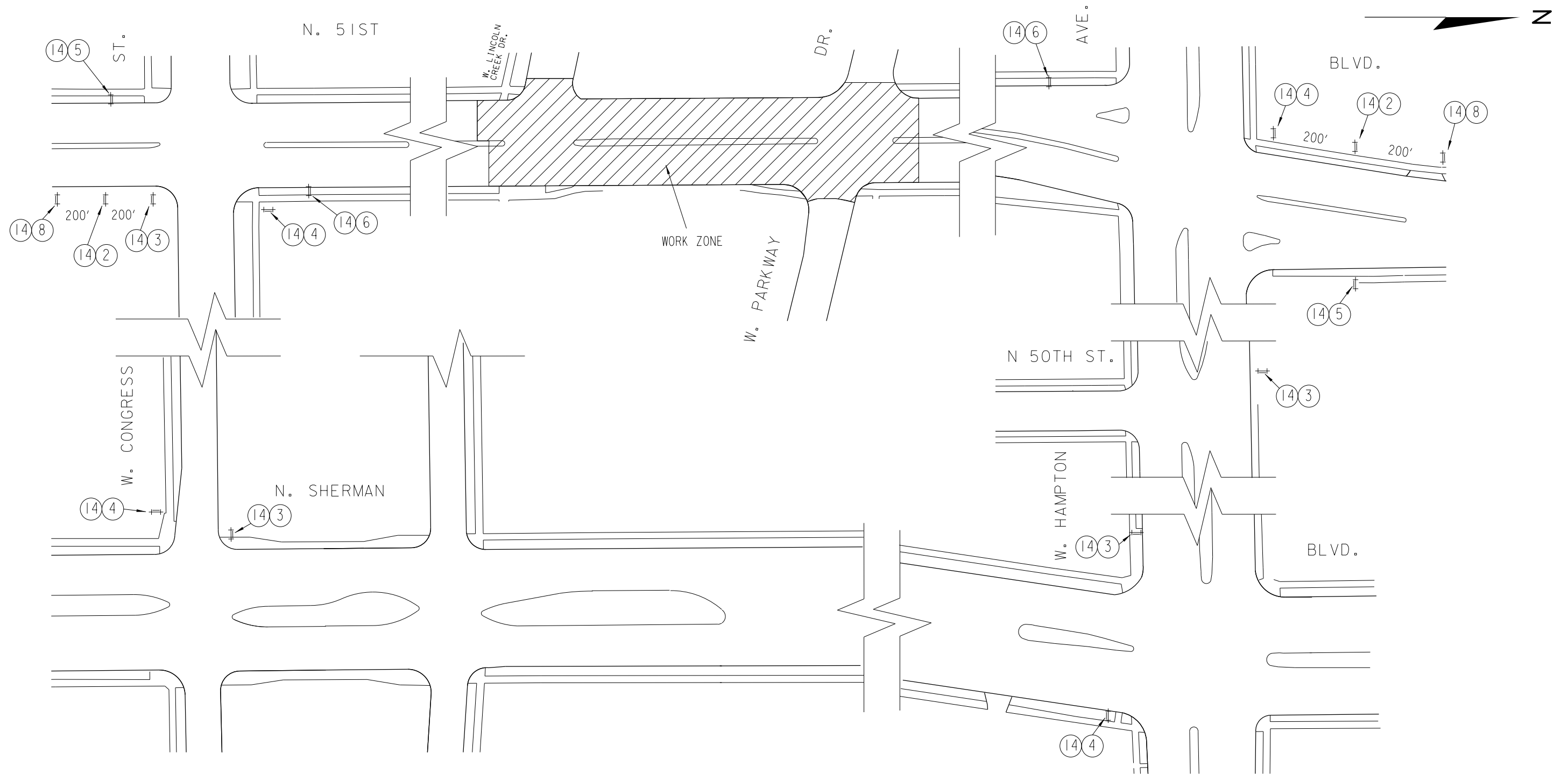
COUNTY: MILWAUKEE

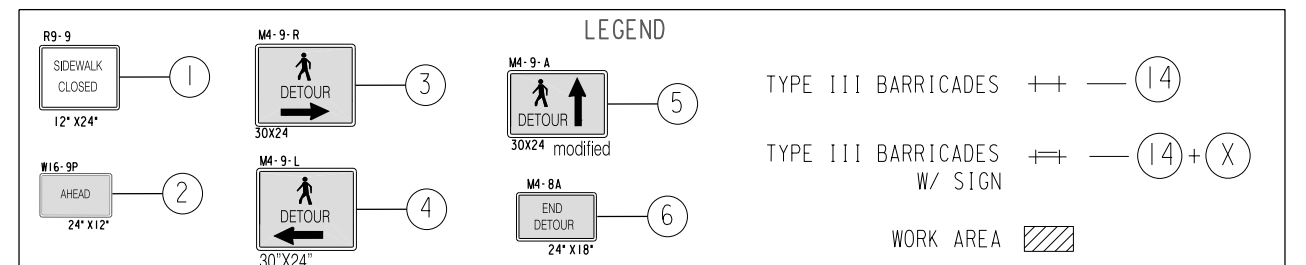
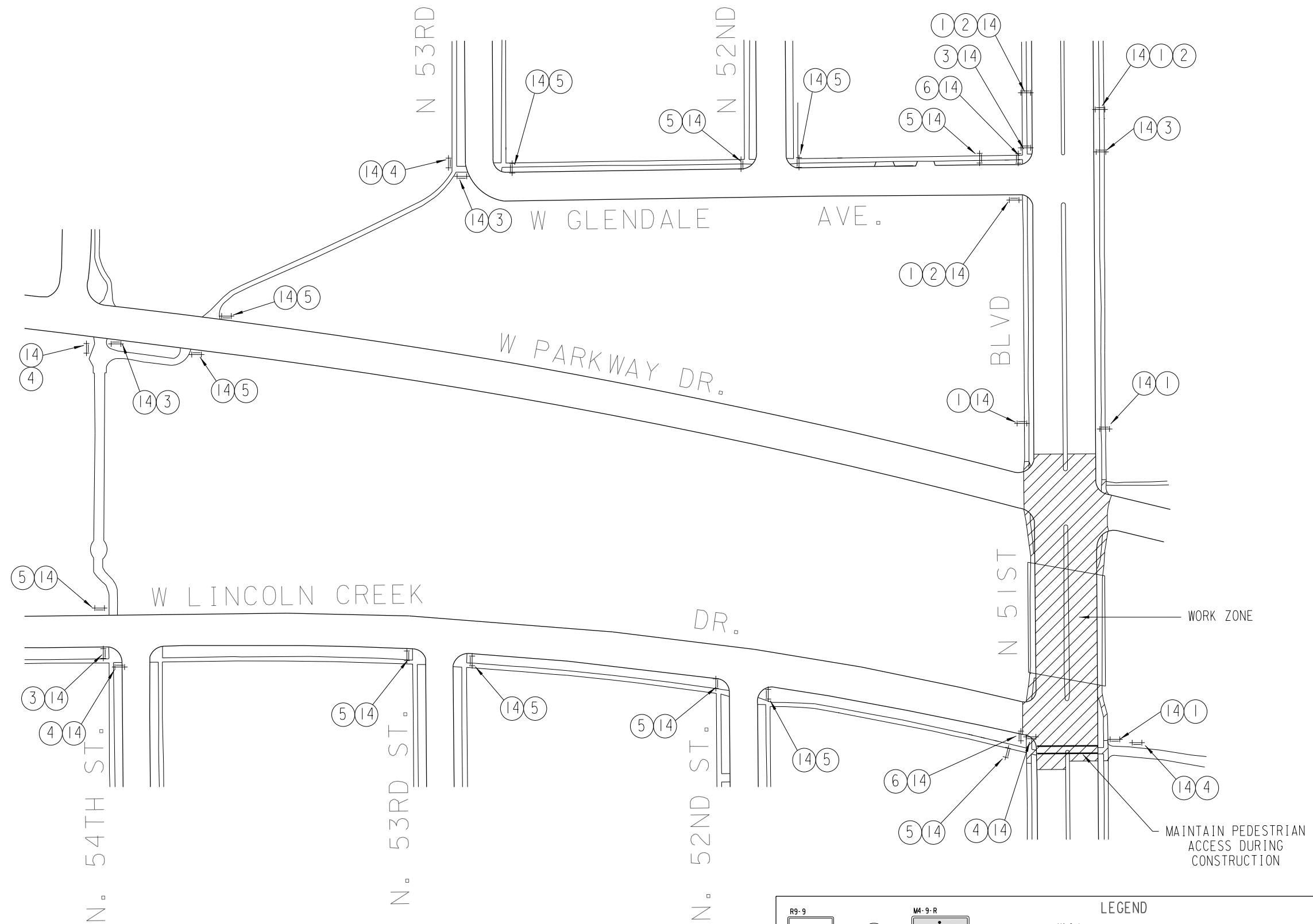
TRAFFIC CONTROL

SCALE FEET 0' 80'

SHEET NO:

E









- 1) THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA WHICH ARE NOT SHOWN.
- 2) THE LOCATION OF THE EXISTING AND PROPOSED UTILITY INSTALLATIONS SHALL BE FIELD VERIFIED BY THE CONTRACTOR.
- 3) DIMENSIONS SHOWN ARE TO CENTER OF MANHOLE, DUCT PACKAGE OR UTILITY.
- 4) MAINTAIN A STANDARD DEPTH OF 39-INCHES BETWEEN FINISHED GRADE AND TOP OF CONDUIT.
- 5) REMOVE ABANDONED CONDUIT FROM MANHOLE WALL AND INSTALL PROPOSED CONDUIT INTO MANHOLE AT THE SAME LOCATION AS THE ABANDONED CONDUIT.
- 6) REMOVE ABANDONED CONDUIT AS NEEDED FOR PROPOSED INSTALLATION.

LEGEND

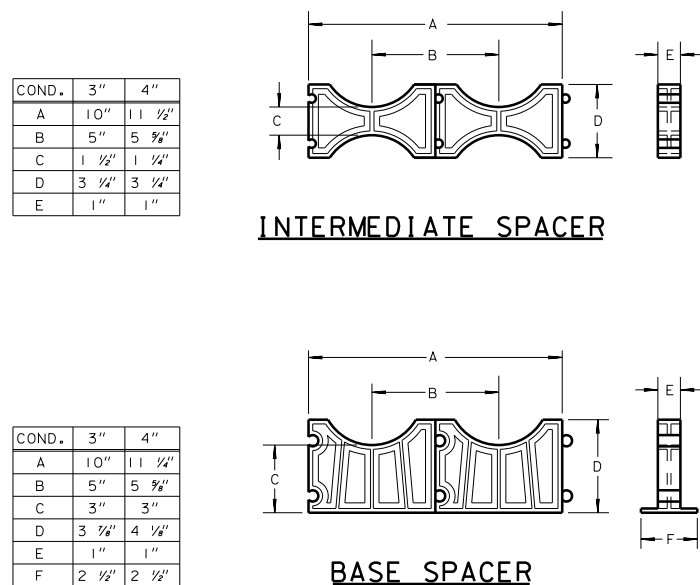
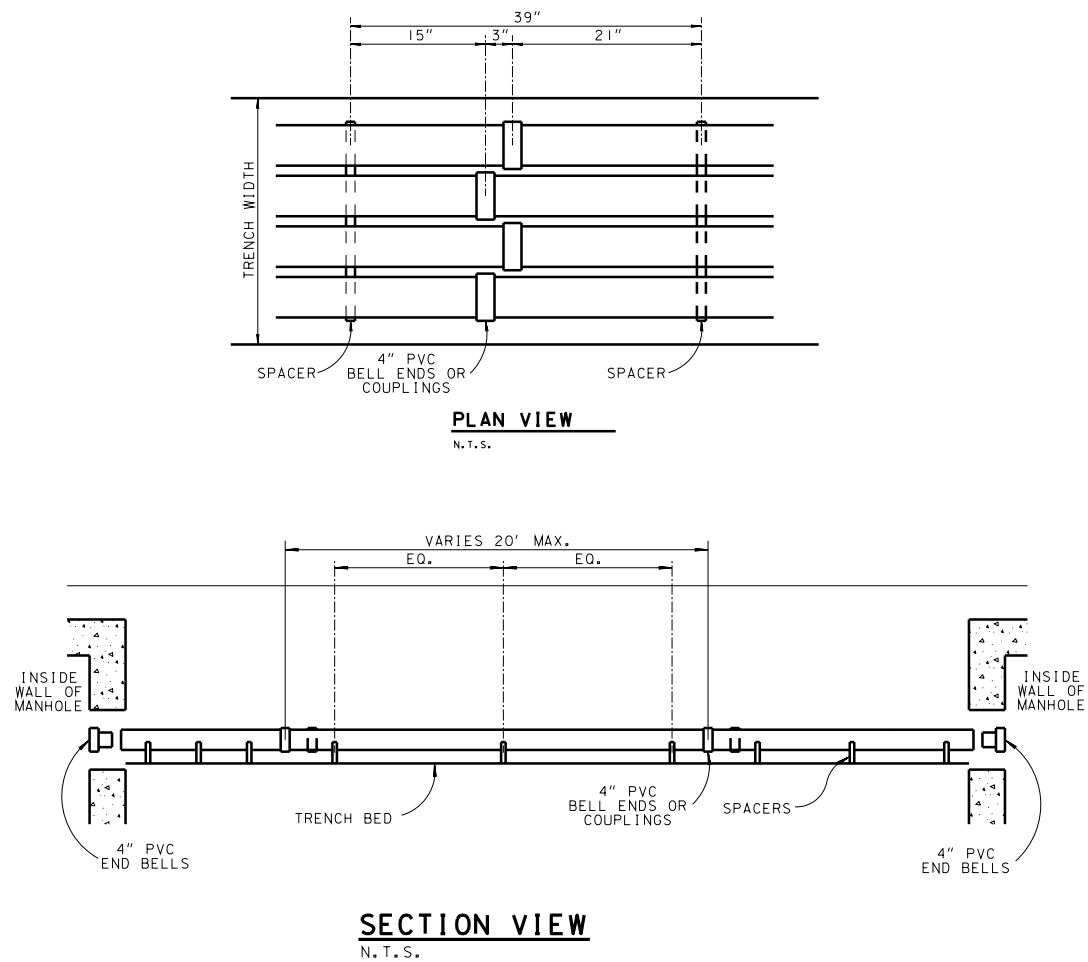
— **CUC** —

PROPOSED 4-INCH CEMENT ENCASED NONMETALLIC CONDUIT,
NUMBER OF RUNS AS NOTED.

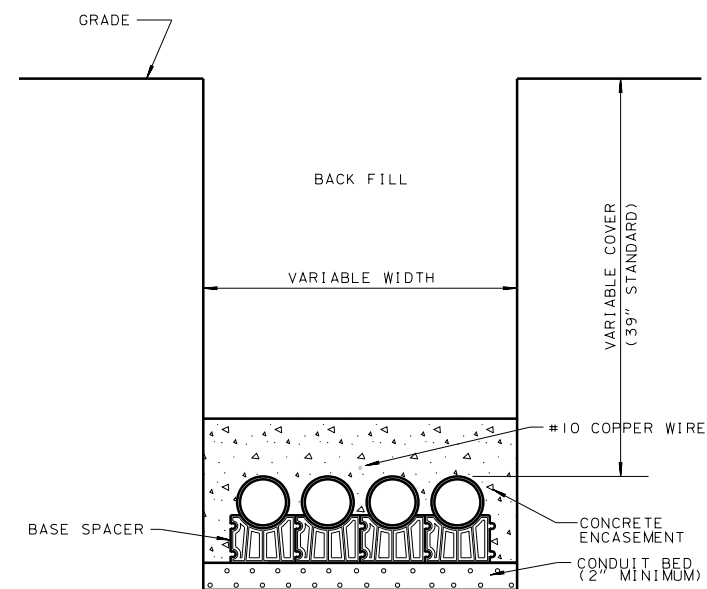
CONDUIT TO BE ABANDONED

PROPOSED TES MANHOLE

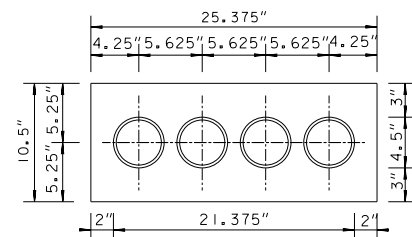
SHEET 1 OF 3



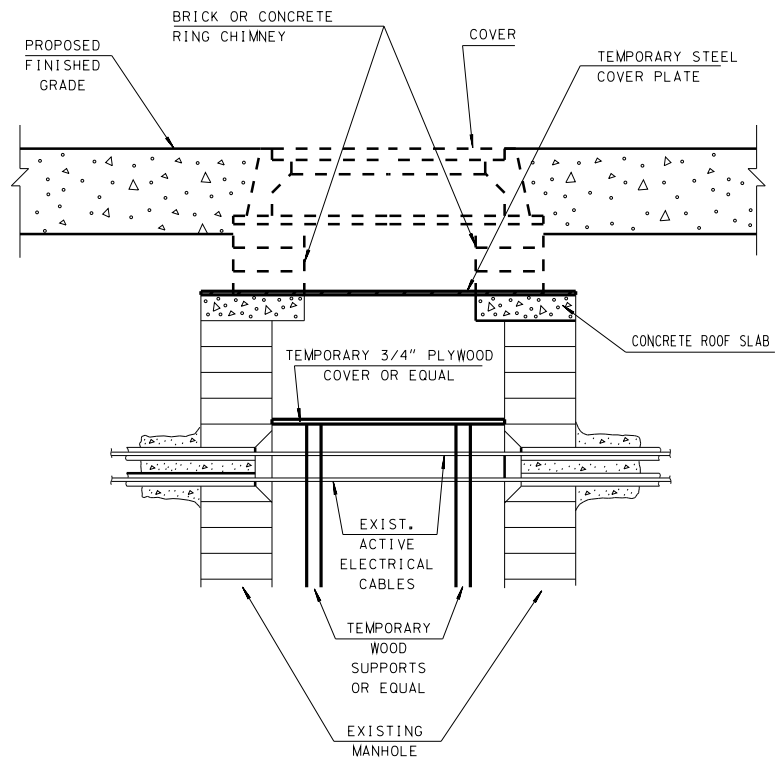
INTERMEDIATE AND BASE SPACER DETAIL



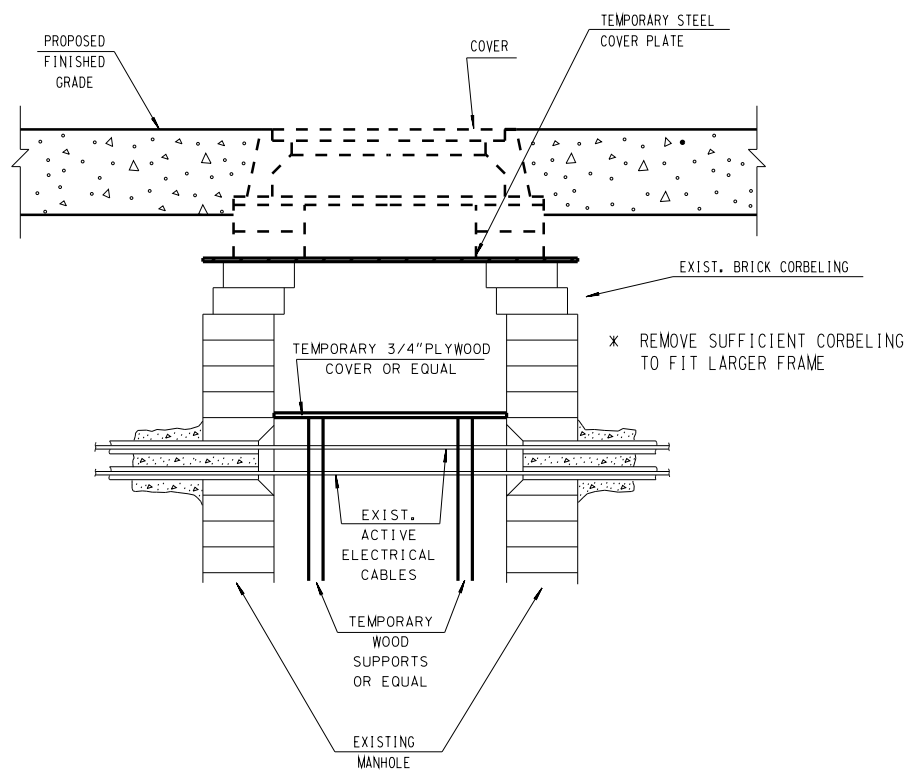
TYPICAL CROSS-SECTION OF TRENCH & CONDUIT



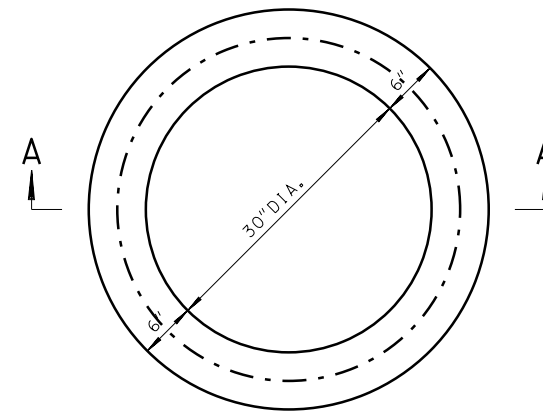
CONCRETE ENCASEMENT



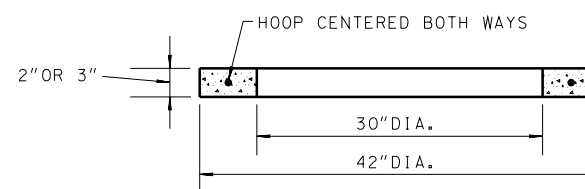
BLOCK OR PRECAST MANHOLE



BRICK ROUND MANHOLE



PLAN



SECTION A-A

THE ADJUSTING RING SHALL BE 2" OR 3" IN HEIGHT.

THE CIRCUMFERENTIAL STEEL SHALL BE CENTERED WITHIN THE RING.

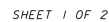
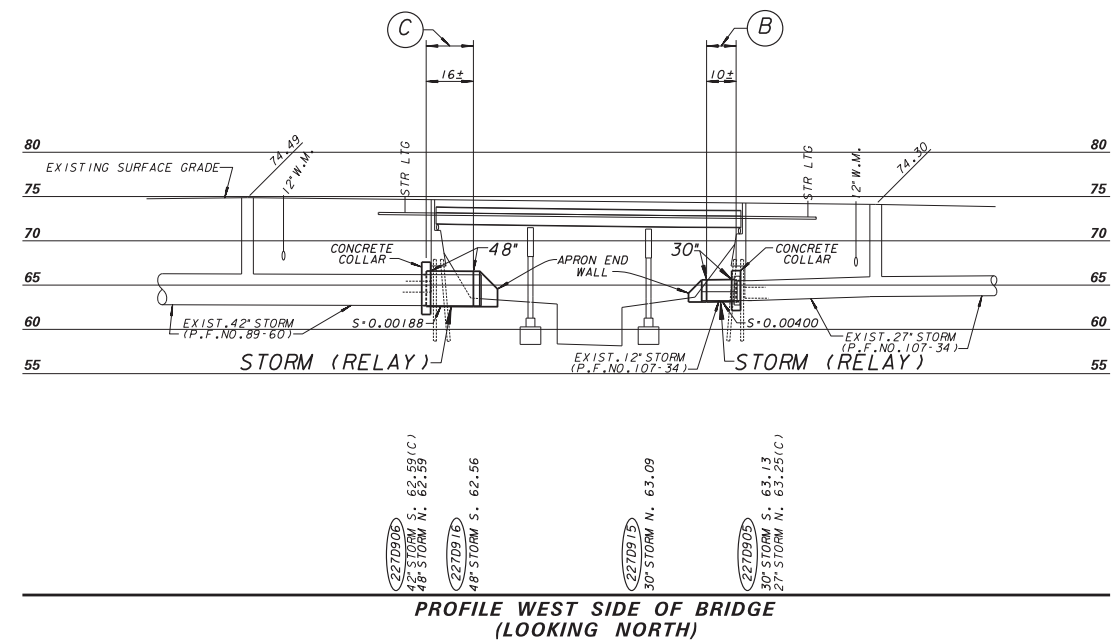
AREA OF CIRCUMFERENTIAL STEEL = 0.07 SQ. INCH PER VERTICAL FOOT WITH A MINIMUM OF .024 SQ. INCH IN ANY ONE RING.

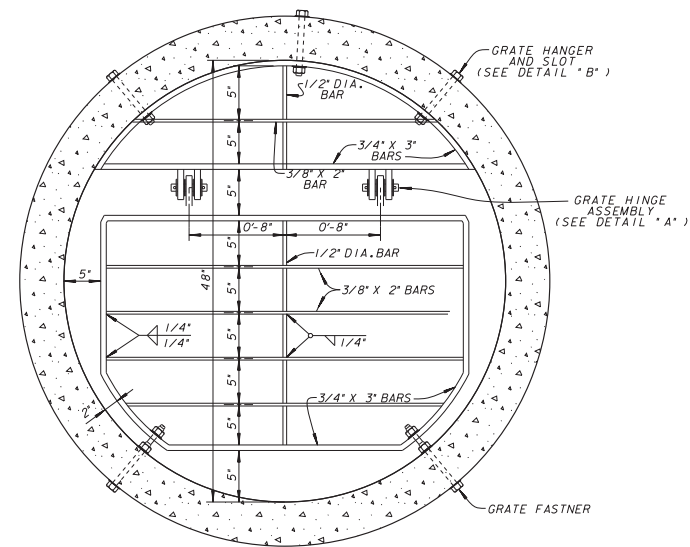
THE MINIMUM COMPRESSIVE STRENGTH OF THE CONCRETE CORE SHALL BE 4000 P.S.I.

CONCRETE ADJUSTING RING

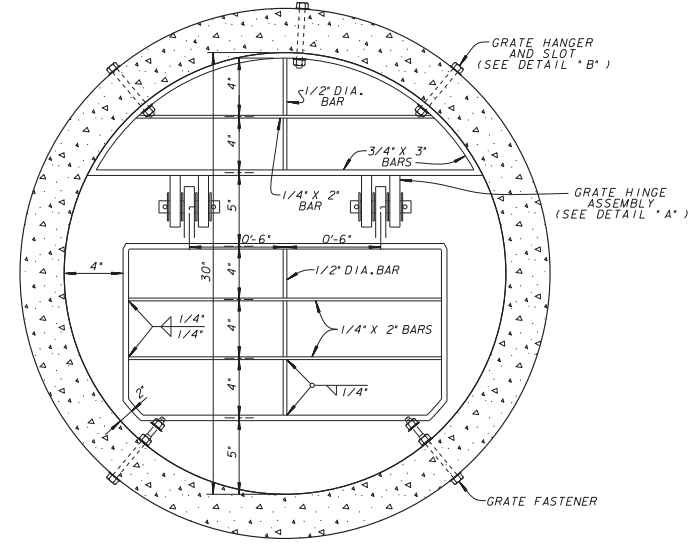
ADJUSTING TES MANHOLES

STATE PROJECT NUMBER 2984-07-75	HWY: LOCAL STREET	COUNTY: MILWAUKEE	SEWER CONNECTIONS	SCALE FEET	SHEET NO: _____	E
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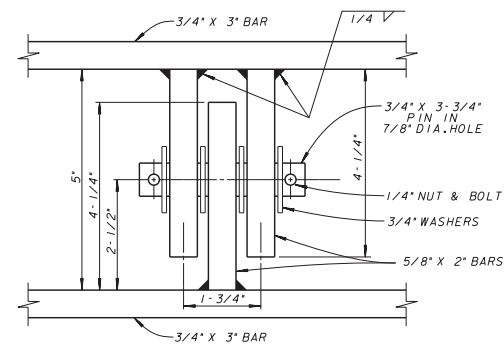




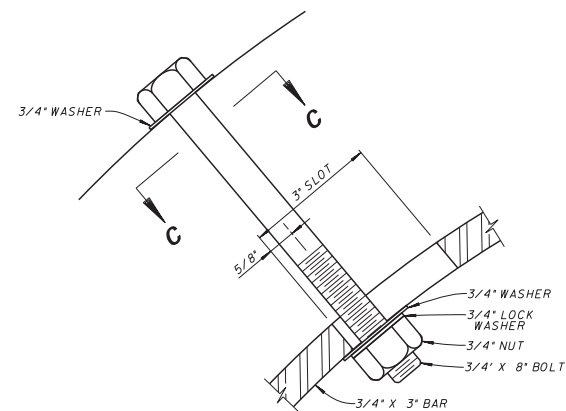
**48" DIA. STORM
OUTLET GRATE DETAIL**
(N.T.S.)



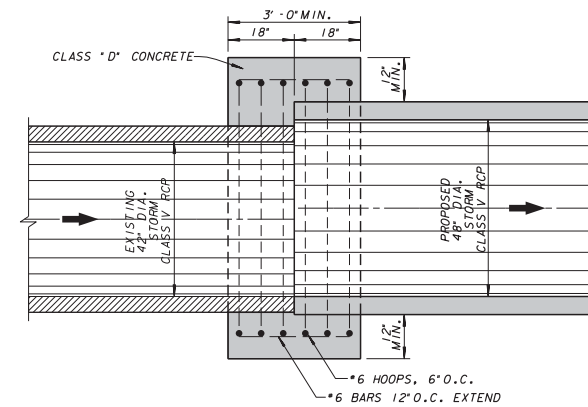
**30" DIA. STORM
OUTLET GRATE DETAIL**
NOT TO SCALE



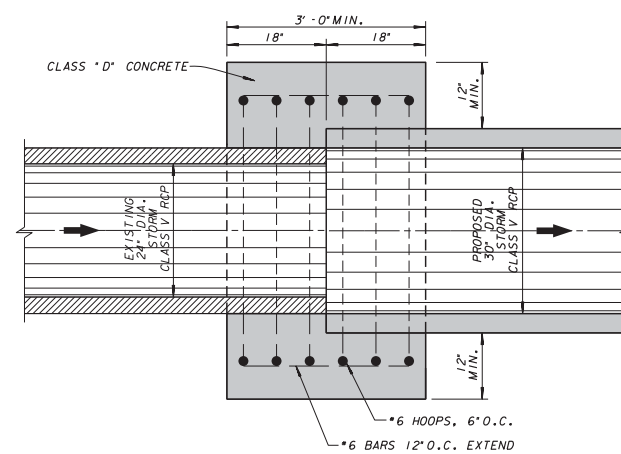
DETAIL "A"
(N.T.S.)



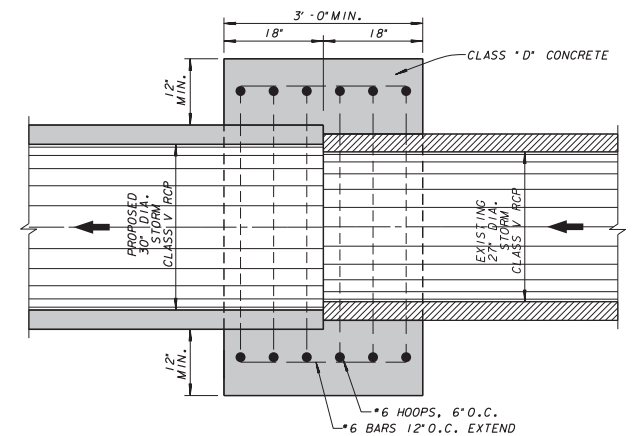
DETAIL "B"
(N.T.S.)



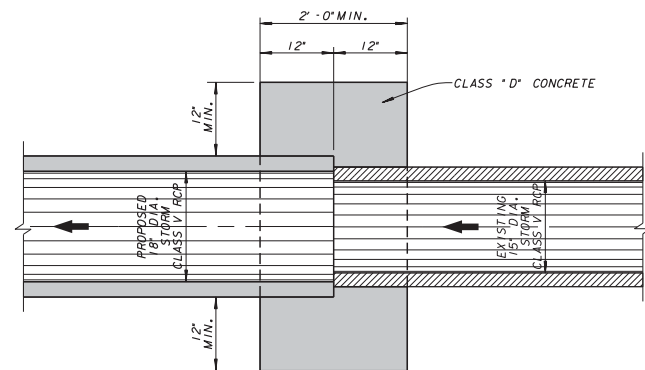
CONCRETE COLLAR SECTION 227D906
NOT TO SCALE



CONCRETE COLLAR SECTION 227D911
NOT TO SCALE

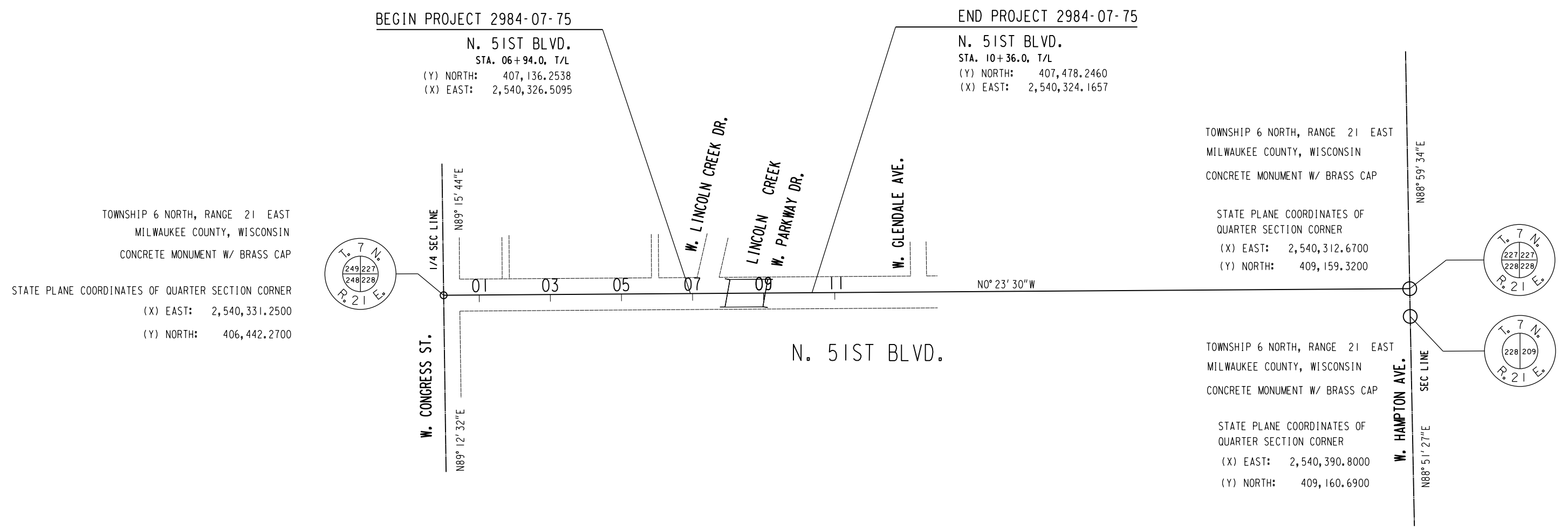


CONCRETE COLLAR SECTION 227D905
NOT TO SCALE



CONCRETE COLLAR SECTION 227D908
NOT TO SCALE

SHEET 2 OF 2



Estimate Of Quantities

2984-07-75					
Line	Item	Item Description	Unit	Total	Qty
0010	203.0500.S	Removing Old Structure Over Waterway (station) 01. 08+51.5	LS	1.000	1.000
0020	204.0100	Removing Pavement	SY	750.000	750.000
0030	204.0115	Removing Asphaltic Surface Butt Joints	SY	1,220.000	1,220.000
0040	204.0150	Removing Curb & Gutter	LF	220.000	220.000
0050	204.0155	Removing Concrete Sidewalk	SY	190.000	190.000
0060	204.0175	Removing Concrete Slope Paving	SY	920.000	920.000
0070	204.0245	Removing Storm Sewer (size) 01. 27"	LF	8.000	8.000
0080	204.0250	Abandoning Manholes	EACH	1.000	1.000
0090	205.0100	Excavation Common	CY	436.000	436.000
0100	205.0501.S	Excavation, Hauling, and Disposal of Petroleum Contaminated Soil	TON	1,903.000	1,903.000
0110	210.1500	Backfill Structure Type A	TON	810.000	810.000
0120	213.0100	Finishing Roadway (project) 01. 2984-07-75	EACH	1.000	1.000
0130	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	466.000	466.000
0140	320.0145	Concrete Base 8-Inch	SY	64.000	64.000
0150	415.0410	Concrete Pavement Approach Slab	SY	300.000	300.000
0160	416.0610	Drilled Tie Bars	EACH	44.000	44.000
0170	455.0605	Tack Coat	GAL	30.000	30.000
0180	465.0105	Asphaltic Surface	TON	200.000	200.000
0190	502.0100	Concrete Masonry Bridges	CY	1,195.000	1,195.000
0200	502.3200	Protective Surface Treatment	SY	1,493.000	1,493.000
0210	505.0400	Bar Steel Reinforcement HS Structures	LB	56,820.000	56,820.000
0220	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	179,560.000	179,560.000
0230	505.0800.S	Bar Steel Reinforcement HS Stainless Structures	LB	2,250.000	2,250.000
0240	511.1200	Temporary Shoring (structure) 01. B-40-0923	SF	2,520.000	2,520.000
0250	513.7084	Railing Steel Type NY4 (structure) 01. B-40-0923	LF	285.000	285.000
0260	516.0100	Dampproofing	SY	146.000	146.000
0270	516.0500	Rubberized Membrane Waterproofing	SY	44.000	44.000
0280	522.1018	Apron Endwalls for Culvert Pipe Reinforced Concrete 18-Inch	EACH	1.000	1.000
0290	522.1030	Apron Endwalls for Culvert Pipe Reinforced Concrete 30-Inch	EACH	2.000	2.000
0300	522.1048	Apron Endwalls for Culvert Pipe Reinforced Concrete 48-Inch	EACH	1.000	1.000
0310	532.0800.S	Wall Gabion	CY	240.000	240.000
0320	550.0010	Pre-Boring Unconsolidated Materials	LF	230.000	230.000
0330	550.0020	Pre-Boring Rock or Consolidated Materials	LF	144.000	144.000
0340	550.0500	Pile Points	EACH	44.000	44.000
0350	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	1,980.000	1,980.000
0360	601.0331	Concrete Curb & Gutter 31-Inch	LF	350.000	350.000

Estimate Of Quantities

2984-07-75

Line	Item	Item Description	Unit	Total	Qty
0370	602.0410	Concrete Sidewalk 5-Inch	SF	1,510.000	1,510.000
0380	602.0515	Curb Ramp Detectable Warning Field Natural Patina	SF	70.000	70.000
0390	602.1000	Concrete Loading Zone	SF	370.000	370.000
0400	608.0515	Storm Sewer Pipe Reinforced Concrete Class V 15-Inch	LF	10.000	10.000
0410	608.0518	Storm Sewer Pipe Reinforced Concrete Class V 18-Inch	LF	13.000	13.000
0420	608.0530	Storm Sewer Pipe Reinforced Concrete Class V 30-Inch	LF	20.000	20.000
0430	608.0548	Storm Sewer Pipe Reinforced Concrete Class V 48-Inch	LF	16.000	16.000
0440	611.0420	Reconstructing Manholes	EACH	1.000	1.000
0450	611.2004	Manholes 4-FT Diameter	EACH	1.000	1.000
0460	612.0206	Pipe Underdrain Unperforated 6-Inch	LF	12.000	12.000
0470	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	156.000	156.000
0480	619.1000	Mobilization	EACH	1.000	1.000
0490	620.0300	Concrete Median Sloped Nose	SF	100.000	100.000
0500	623.0200	Dust Control Surface Treatment	SY	480.000	480.000
0510	625.0100	Topsoil	SY	50.000	50.000
0520	628.1504	Silt Fence	LF	200.000	200.000
0530	628.1520	Silt Fence Maintenance	LF	200.000	200.000
0540	628.6005	Turbidity Barriers	SY	200.000	200.000
0550	629.0210	Fertilizer Type B	CWT	0.100	0.100
0560	631.1000	Sod Lawn	SY	50.000	50.000
0570	642.5201	Field Office Type C	EACH	1.000	1.000
0580	643.0100	Traffic Control (project) 01. 2984-07-75	EACH	1.000	1.000
0590	643.0300	Traffic Control Drums	DAY	1,640.000	1,640.000
0600	643.0420	Traffic Control Barricades Type III	DAY	19,475.000	19,475.000
0610	643.0705	Traffic Control Warning Lights Type A	DAY	38,950.000	38,950.000
0620	643.0715	Traffic Control Warning Lights Type C	DAY	1,640.000	1,640.000
0630	643.0900	Traffic Control Signs	DAY	3,280.000	3,280.000
0640	643.2000	Traffic Control Detour (project) 01. 2984-07-75	EACH	1.000	1.000
0650	643.3000	Traffic Control Detour Signs	DAY	10,045.000	10,045.000
0660	646.0106	Pavement Marking Epoxy 4-Inch	LF	960.000	960.000
0670	646.0116	Pavement Marking Epoxy 6-Inch	LF	370.000	370.000
0680	646.0126	Pavement Marking Epoxy 8-Inch	LF	80.000	80.000
0690	646.0136	Pavement Marking Epoxy 12-Inch	LF	130.000	130.000
0700	647.0166	Pavement Marking Arrows Epoxy Type 2	EACH	1.000	1.000
0710	647.0206	Pavement Marking Arrows Bike Lane Epoxy	EACH	2.000	2.000
0720	647.0306	Pavement Marking Symbols Bike Lane Epoxy	EACH	2.000	2.000
0730	647.0356	Pavement Marking Words Epoxy	EACH	1.000	1.000
0740	649.0400	Temporary Pavement Marking Removable Tape 4-Inch	LF	28.000	28.000
0750	650.4000	Construction Staking Storm Sewer	EACH	4.000	4.000
0760	650.4500	Construction Staking Subgrade	LF	85.000	85.000

Estimate Of Quantities

2984-07-75

Line	Item	Item Description	Unit	Total	Qty
0770	650.6500	Construction Staking Structure Layout (structure) 01. B-40-0923	LS	1.000	1.000
0780	650.7000	Construction Staking Concrete Pavement	LF	85.000	85.000
0790	650.9910	Construction Staking Supplemental Control (project) 01. 2984-07-75	LS	1.000	1.000
0800	652.0225	Conduit Rigid Nonmetallic Schedule 40 2-Inch	LF	42.000	42.000
0810	652.0230	Conduit Rigid Nonmetallic Schedule 40 2 1/2-Inch	LF	504.000	504.000
0820	652.0240	Conduit Rigid Nonmetallic Schedule 40 4-Inch	LF	480.000	480.000
0830	657.6005.S	Anchor Assemblies Light Poles on Structures	EACH	4.000	4.000
0840	690.0150	Sawing Asphalt	LF	190.000	190.000
0850	690.0250	Sawing Concrete	LF	140.000	140.000
0860	715.0502	Incentive Strength Concrete Structures	DOL	1,195.000	1,195.000
0870	999.1000.S	Seismograph	LS	1.000	1.000
0880	SPV.0060	Special 01. INLET SCREEN TYPE M	EACH	2.000	2.000
0890	SPV.0060	Special 02. INLET SCREEN TYPE R	EACH	2.000	2.000
0900	SPV.0060	Special 03. INLET COVERS TYPE 57	EACH	3.000	3.000
0910	SPV.0060	Special 04. MANHOLE COVERS TYPE 58A	EACH	2.000	2.000
0920	SPV.0060	Special 05. ADJUSTING WATER BOXES	EACH	3.000	3.000
0930	SPV.0060	Special 06. INSTALLING CONDUIT INTO EXISTING MANHOLE	EACH	2.000	2.000
0940	SPV.0060	Special 07. JUNCTION BOXES 18"x12"x8"	EACH	4.000	4.000
0950	SPV.0060	Special 08. BAR GRATE SYSTEM	EACH	3.000	3.000
0960	SPV.0060	Special 09. CONCRETE COLLAR	EACH	4.000	4.000
0970	SPV.0060	Special 10. ADJUSTING TES MANHOLE COVER	EACH	2.000	2.000
0980	SPV.0060	Special 11. CONSTRUCTION STAKING CURB RAMP	EACH	8.000	8.000
0990	SPV.0090	Special 01. 4-DUCT CONDUIT, CEMENT ENCASED, 4-INCH RIGID NONMETALLIC CONDUIT DB-60	LF	200.000	200.000
1000	SPV.0090	Special 02. CONSTRUCTION STAKING CONCRETE SIDEWALK	LF	120.000	120.000
1010	SPV.0105	Special 01. TEMPORARY ROUTING OF STORM SEWERS	LS	1.000	1.000
1020	SPV.0180	Special 01. REMOVING VEGETATED REVETMENT MATTRESS SLOPE PROTECTION	SY	650.000	650.000
1030	SPV.0180	Special 02. VEGETATED REVETMENT MATTRESS SLOPE PROTECTION	SY	1,535.000	1,535.000
1040	SPV.0180	Special 03. GROUTED REVETMENT MATTRESS SLOPE PROTECTION	SY	65.000	65.000

Estimate Of Quantities

2984-07-75

MANHOLE COVERS TYPE 58A (STORM)				
NUMBER	STATION	OFFSET (FT)	COVER ELEV.	REPAIRS
201	7+41.5	24.1LT	74.87	REPAIR: 6"
202	7+43.9	17.0RT	74.98	

ITEM (ITEM NUMBER)

MANHOLE COVERS TYPE 58A (SPV.0060.04)

UNIT

2 EACH

ABANDONING MANHOLES (STORM)			
NUMBER	STATION	OFFSET (FT)	REMARKS
203	9+25.5	33.5R	

ITEM (ITEM NUMBER)

ABANDONING MANHOLES (204.0250)

UNIT

1 EACH

RECONSTRUCTING MANHOLES (STORM)				
NUMBER	STATION	OFFSET (FT)	COVER ELEV.	REPAIRS/ REMARKS
204	9+54.3	33.5L	73.92	Repair: 14" / use inlet covers type 57

ITEM (ITEM NUMBER)

RECONSTRUCTING MANHOLES (611.0420)

UNIT

1 EACH

*INLET COVERS TYPE 57 (SPV.0060.03)

1 EACH

ADJUSTING TES MANHOLE COVER (SPV.0060.10)					
NUMBER	STATION	OFFSET	EACH	COVER	REMARKS
600	07 + 02.5	19.0 LT	1	NEW	REMOVE CHIMNEY TO ROOF DECK
601	10 + 24.3	16.8 LT	1	NEW	REMOVE CHIMNEY TO ROOF DECK

ITEM (ITEM NUMBER)

ADJUSTING TES MANHOLE COVER (SPV.0060.10)

UNIT

2 EACH

DRAINAGE STRUCTURE							STORM SEWER PIPE REINFORCED CONCRETE CLASS V 15-INCH						
STRUCTURE NO.	TYPE OF STRUCTURE	STATION	OFFSET	COVER ELEV.	NEW STRUCTURE	FRAME & LID	CONNECTION STRUCTURE	SIZE (IN)	LENGTH (FT)	INVERT ELEVATION		PIPE SLOPE	REPAIR (IN)
										INLET	OUTLET		
1	Storm MH	9+32.5	33.5R	74.02	4'-0" MH	57	Existing Pipe	15	10	65.68	65.68		

ITEM	ITEM NUMBER	UNIT	QUANTITY
APRON WALLS FOR CULVERT PIPE REINFORCED CONCRETE 18-INCH	522.1018	EACH	1
APRON WALLS FOR CULVERT PIPE REINFORCED CONCRETE 30-INCH	522.1030	EACH	2
APRON WALLS FOR CULVERT PIPE REINFORCED CONCRETE 48-INCH	522.1048	EACH	1
STORM SEWER PIPE REINFORCED CONCRETE CLASS V 15-INCH	608.0515	LF	10
STORM SEWER PIPE REINFORCED CONCRETE CLASS V 18-INCH	608.0518	LF	13
STORM SEWER PIPE REINFORCED CONCRETE CLASS V 30-INCH	608.0530	LF	20
STORM SEWER PIPE REINFORCED CONCRETE CLASS V 48-INCH	608.0548	LF	16
MANHOLES 4-FT DIAMETER	611.2004	EACH	1
*INLET COVERS TYPE 57	SPV.0060.03	EACH	2
CONCRETE COLLAR	SPV.0060.09	EACH	4
TEMPORARY ROUTING OF STORM SEWER	SPV.0105.01	LUMP SUM	1

All items Category 0010

*Item INLET COVERS TYPE 57 Found in multiple locations

Traffic Control Items Required (Category 0010)		Stage 1		UNDISTRIBUTED			Items	Traffic Control	Detour	Size (in)
Item #	Description	(Each)	* (Days)			Total				
643.0300	Traffic Control Drums	8	205			0	M4-8A		4	24"x18"
643.0420	Traffic Control Barricades Type III	95	205			0	M-4-9-A		12	30"x24"
643.0705	Traffic Control Warning Lights Type A	190	205			0	M-4-9R		4	30"x24"
643.0715	Traffic Control Warning Lights Type c	8	205			0	M4-9-R		5	30"x24"
643.0900	Traffic Control Signs	16	205			0	M4-9L		4	30"x24"
643.0100	Traffic Control (Project)	0				1	M4-9-L		5	30"x24"
643.2000	Traffic Control Detour (Project)	0				1	R9-9		6	36"x 18"
643.3000	Traffic Control Detour Signs	49	205			10,045	R11-2 MOD	2		48"x 30"
NOTES: THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER. ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE. ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" WILL BE COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. THIS WORK WILL BE INCIDENTAL TO THE ITEM OF TRAFFIC CONTROL. CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVELLED LANE WHEN WORK IS NOT IN PROGRESS. WARNING SIGNS THAT WILL BE IN PLACE LESS THAN SEVEN CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.							R11-2	7		48"x 30"
							R11-3B MOD	2	2	60"x30"
							R11-3B (MOD)		2	24"x24"
							WO6-3	2		24"x24"
							W20-2		2	36"x36"
							W20-3A	3		48"x48"
							W16-9P		3	24"x12"
(1) All Drums have one steady burning yellow light (Type C) (2) All Type III Barricades have 2 flashing yellow lights (Type A) (3) When placing temporary pavement marking removable tape, the tape shall be sliced or cut across its width every 25 feet. This will limit travelling.							Total	16	49	

All items Category 0010

CONCRETE CONSTRUCTION ITEMS

	CONCRETE BASE 8-INCH SY	CONCRETE PAVEMENT APPROACH SLAB SY	CONCRETE CURB & GUTTER 31-INCH LF	CONCRETE SIDEWALK 5-INCH SF	CURB RAMP DETECTABLE WARNING FIELD NATURAL PATINA SF	CONCRETE LOADING ZONE SF	CONCRETE MEDIAN SLOPED NOSE SF
LOCATION	320.0145	415.0410	601.0331	602.0410	602.0515	602.1000	620.0300
STA. 6+94.0 to STA. 10+36.0	64	300	350	1510	70	370	100

ASPHALT CONSTRUCTION ITEMS

	TACK COAT 455.0605 GAL	ASPHALTIC SURFACE 465.0105 TON
LOCATION		
STA. 6+94.0 to STA. 10+36.0	30	200

MISCELLANEOUS LANDSCAPING ITEMS

	TOPSOIL 625.0100 SY	FERTILIZER TYPE B 629.0210 CWT	SOD LAWN 631.1000 SY
LOCATION			
STA. 6+94.0 to STA. 10+36.0	50	0.1	50

REMOVALS

	REMOVING PAVEMENT 204.0100 SY	REMOVING ASPHALTIC SURFACE BUTT JOINTS 204.0115 SY	REMOVING CURB & GUTTER 204.0150 LF	REMOVING CONCRETE SIDEWALK 204.0155 SY	REMOVING STORM SEWER (27") 204.0245 LF	SAWING ASPHALT 690.0150 LF	SAWING CONCRETE 690.0250 LF
LOCATION							
STA. 6+94.0 to STA. 10+36.0	750	1220	220	190	8	190	140

PAVEMENT MARKING QUANTITIES

LOCATION	PAVEMENT MARKING EPOXY 4-INCH 646.0106 (WHITE) (YELLOW) LF LF		PAVEMENT MARKING EPOXY 6-INCH 646.0116 (WHITE) LF	PAVEMENT MARKING EPOXY 8-INCH 646.0126 (WHITE) LF	PAVEMENT MARKING EPOXY 12-INCH 646.0136 (WHITE) LF	PAVEMENT MARKING ARROWS EPOXY TYPE 2 647.0166 (WHITE) EACH	PAVEMENT MARKING ARROWS BIKE LANE EPOXY 647.0206 (WHITE) EACH	PAVEMENT MARKING SYMBOLS BIKE LANE EPOXY 647.0306 (WHITE) EACH	PAVEMENT MARKING WORDS EPOXY 647.0356 (WHITE) EACH	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH 649.0400 (YELLOW) LF
STA. 6+94.0 to STA. 10+36.0	340	620	370	80	130	1	2	2	1	28
GRANDTOTAL	960		370	80	130	1	2	2	1	28

All items Category 0010

MISCELLANEOUS ITEMS

CATEGORY 0010

EXCAVATION, HAULING,
AND DISPOSAL OF
PETROLEUM
CONTAMINATED SOIL

EXCAVATION
COMMON

BACKFILL
STRUCTURE
TYPE A

FINISHING
ROADWAY
(PROJECT)

BASE
AGGREGATE
DENSE

DRILLED
TIE BARS

DUST CONTROL
SURFACE
TREATMENT

INLET
SCREEN
TYPE M

INLET
SCREEN
TYPE R

INSTALLING
CONDUIT INTO
EXSISTING
MANHOLE

BAR
GRATE
SYSTEM

4-DUCT CONDUIT,
CEMENT ENCASED,
4-INCH RIGID
NONMETALLIC
CONDUIT DB-60

LOCATION	TONS	CY	TON	EACH	TON	EACH	SY	EACH	EACH	EACH	EACH	LF
STA. 6+94.0 to STA. 10+36.0	83	436	110	1	42	44	480	2	2	2	3	156

CONSTRUCTION STAKING ROADWAY ITEMS

CATEGORY 0010

CONSTRUCTION STAKING STORM SEWER 650.4000 EACH	CONST. STAKING SUBGRADE 650.4500 LF	CONST. STAKING CONCRETE PAVEMENT 650.7000 LF	CONST. STAKING SUPPLEMENTAL CONTROL (PROJECT) 650.9910 LUMP SUM	CONST. STAKING CURB RAMPS SPV.0060.11 EACH	CONST. STAKING CONCRETE SIDEWALK SPV.0090.02 LF
4	85	85	1	8	120

LOCATION

STA. 6+94.0 to STA. 10+36.0

CATEGORY 0020

CONST. STAKING STRUCTURE LAYOUT 650.6500 LS
1

MISCELLANEOUS ITEMS

CATEGORY 0020

REMOVING
CONCRETE

SLOPE
PAVING

204.0175

SY

MOBILIZATION

EACH

619.1000

SILT
FENCE

LF

628.1504

SILT FENCE
MAINTENCE

LF

628.1520

TURBIDITY
BARRIERS

SY

628.6005

FIELD

OFFICE
TYPE-C

EACH

642.5201

INCENTIVE
STRENGTH
CONCRETE
STRUCTURES

DOL

715.0502

LOCATION

STA. 6+94.0 to STA. 10+36

920

1

200

200

200

1

1195

MISCELLANEOUS ITEMS

CATEGORY 0030

ADJUSTING
WATER BOXES

EACH

SPV.0060.05

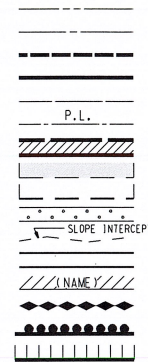
LOCATION

STA. 6+94.0 to STA. 10+36.0

3

CONVENTIONAL SIGNS AND ABBREVIATIONS

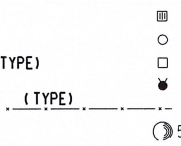
SECTION LINE
QUARTER SECTION LINE
EXISTING ROW-OF-WAY
PROPOSED RIGHT-OF-WAY
LOT LINE
PROPERTY LINE
FEE
HIGHWAY EASEMENT
PERMANENT LIMITED EASEMENT
TEMPORARY LIMITED EASEMENT
SLOPE INTERCEPT
PROPOSED PAVEMENT
CORPORATE LIMITS
NO ACCESS (BY PREVIOUS PROJECT)
NO ACCESS (BY STATUTORY AUTHORITY)
NO ACCESS (BY ACQUISITION)



POWER POLE
LIGHT POLE
TELEPHONE OR TELEGRAPH POLE
POLE (TYPE)
TRAFFIC SIGNAL
TRAFFIC SIGNAL CONTROL BOX



CATCH BASIN OR INLET
MANHOLES - SEWERS
MANHOLES - UTILITY (TYPE)
HYDRANT
FENCE
TREES



EAST
WEST
NORTH
SOUTH
NORTHEAST
NORTHWEST
SOUTHEAST
SOUTHWEST
RIGHT-OF-WAY
PROPERTY LINE
HIGHWAY EASEMENT
PERMANENT LIMITED EASEMENT
TEMPORARY LIMITED EASEMENT
PERMANENT MAINTENANCE EASEMENT

E.
W.
N.
S.
N.E.
N.W.
S.E.
S.W.
R/W
P.L.
H.E.
P.L.E.
T.L.E.
PERM. MAINT.

RIGHT OF ENTRY
ACCESS RIGHTS
CORNER
ROAD
STREET
ASPHALT
CONCRETE
CONCRETE WALK
DRIVEWAY
HOUSE
BUILDING

R. O. E.
A. R.
COR.
RD.
ST.
ASPH.
CONC.
C. W.
DWY.
HSE.
BLDG.

NOTES

COORDINATES AND BEARINGS ON THIS PLAT ARE ORIENTED TO THE WISCONSIN COORDINATE SYSTEM SOUTH ZONE, NAD 1927. ALL PLAT DISTANCES ARE GROUND LENGTH AND MAY BE CONVERTED TO GRID LENGTH BY MULTIPLYING THE DISTANCE BY THE GRID FACTOR PROVIDED ON THE DETAIL SHEETS.

RIGHT OF WAY MONUMENTS ARE TO BE PLACED PRIOR TO OR AT THE TIME OF LAND TITLE TRANSFER BY A WISCONSIN REGISTERED LAND SURVEYOR

RIGHT OF WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY OR OTHER SURVEYS OF PUBLIC RECORD.

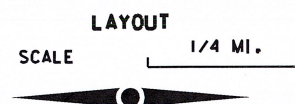
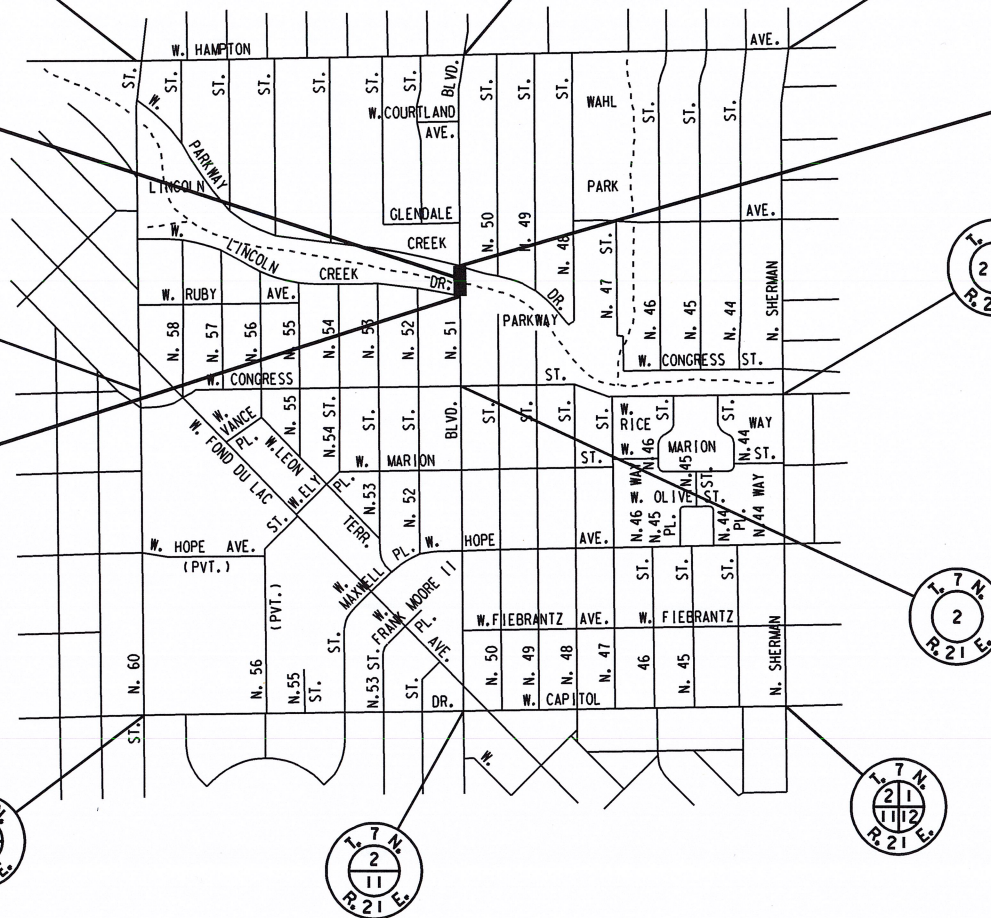
A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HERIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROJECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. ALL TLES EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

GN

STRUCTURE
B-40-0923

BEGIN RELOCATION ORDER PROJECT
STA. 7+45.0 T/L 2984-07-05
745' NORTH OF THE
S.E. CORNER OF THE
N.E. 1/4 SECTION 2, T.7N., R.21E.

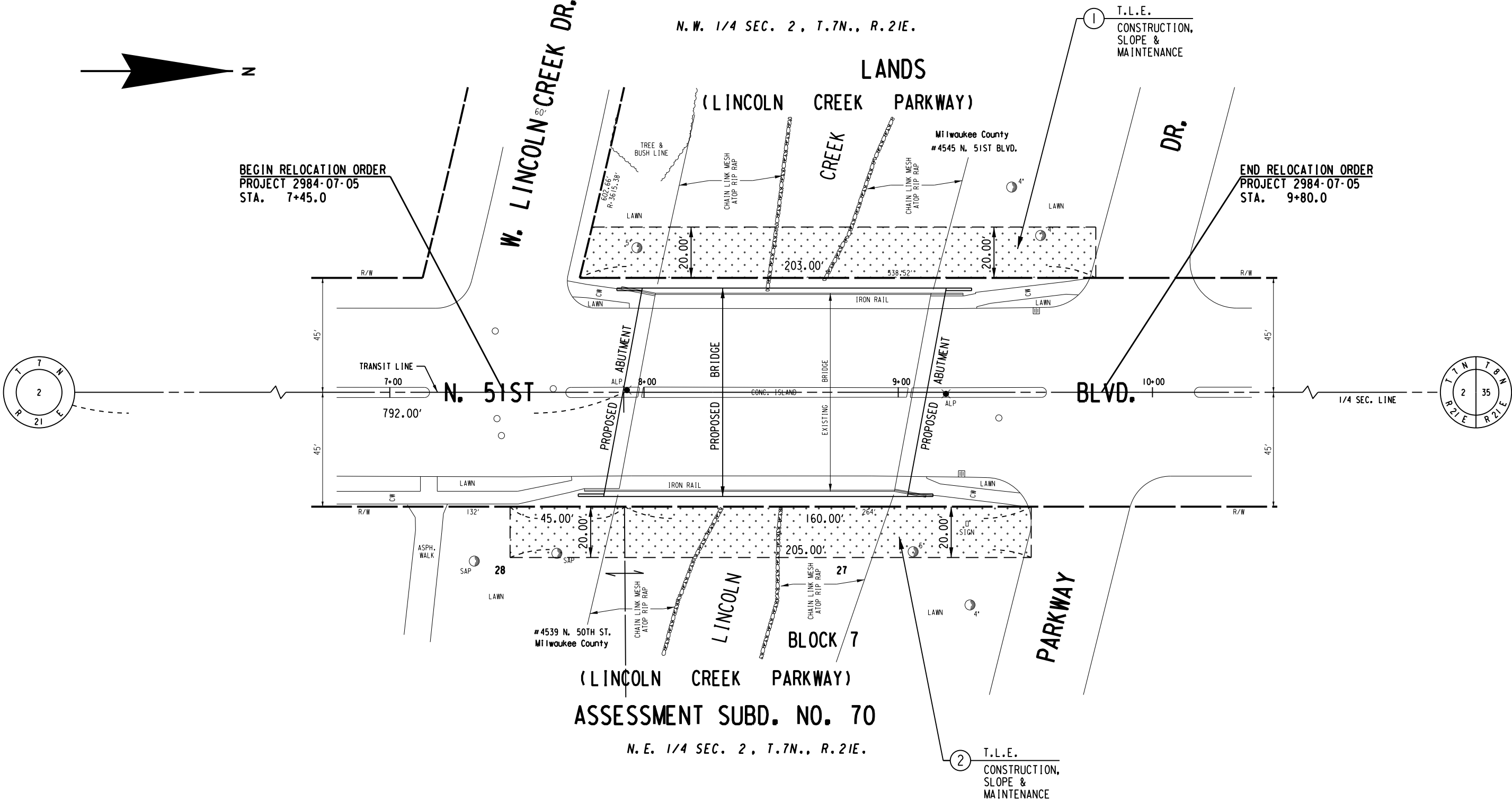
END RELOCATION ORDER PROJECT
STA. 9+80.0 T/L 2984-07-05
980' NORTH OF THE
S.E. CORNER OF THE
N.E. 1/4 SECTION 2, T.7N., R.21E.



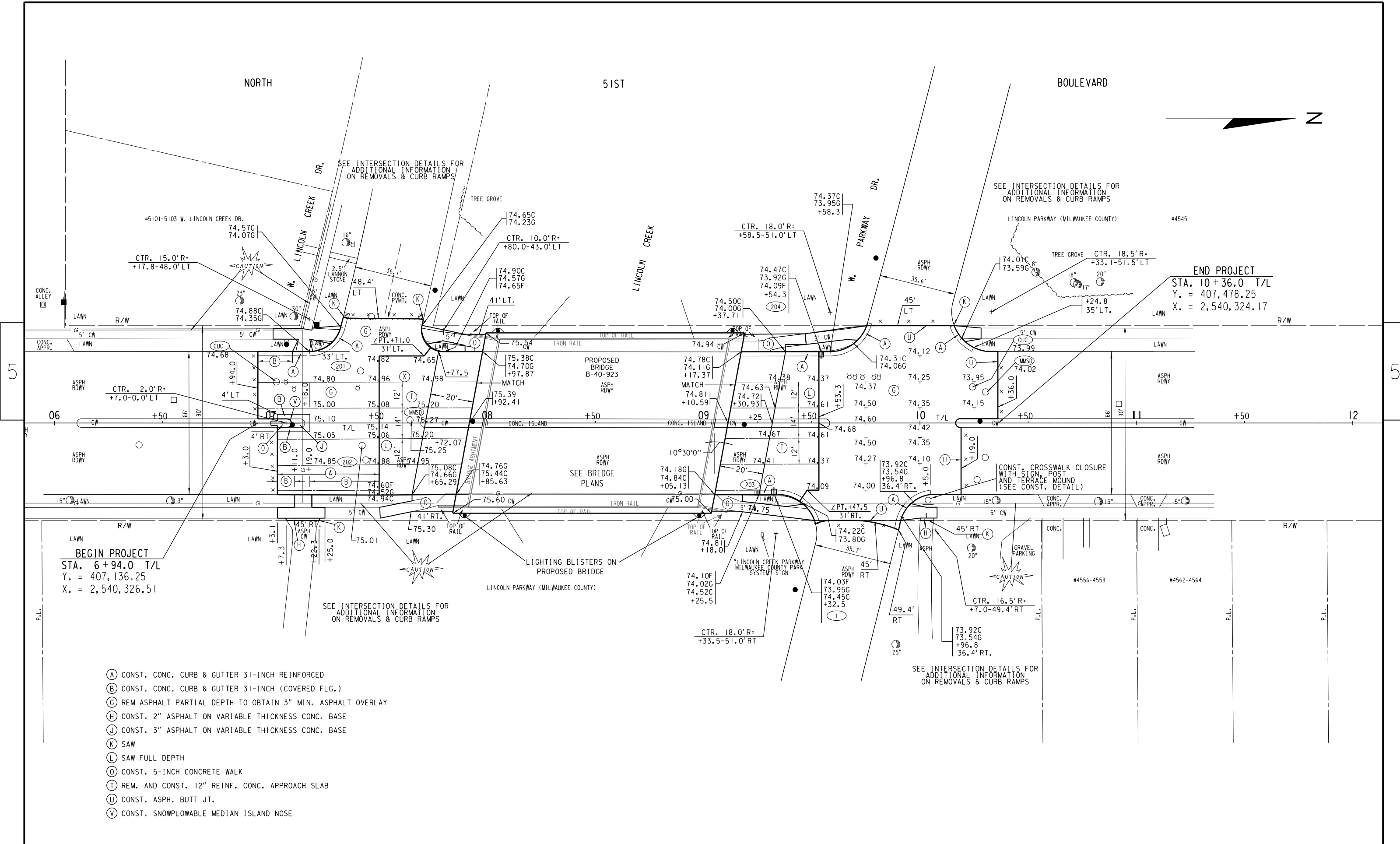
TOTAL NET LENGTH OF CENTERLINE • 0.045 MILES (URBAN)

REVISION DATE	APPROVED FOR: CITY OF MILWAUKEE
DATE 11-28-16	COMMISSIONER OF PUBLIC WORKS

PARCEL NUMBER	SHEET NUMBER	OWNER	INTEREST REQUIRED	TOTAL SQUARE FEET	R/W REQUIRED (SQUARE FEET)			TOTAL REMAINING SQUARE FEET	SQUARE FEET		
					NEW	EXISTING	TOTAL		T.L.E.	P.L.E.	T.I.
1		MILWAUKEE COUNTY	T.L.E.						4,012		
2		MILWAUKEE COUNTY	T.L.E.						4,100		



REVISION DATE OCTOBER 7, 2015 JULY 21, 2016 AUGUST 16, 2016	DATE: JUNE 9, 2015	SCALE FEET 0' 40'	HWY: N. 51ST BLVD. COUNTY: MILWAUKEE	CONSTRUCTION PROJECT NUMBER 2984-07-75 STATE R/W PROJECT NUMBER	PS&E SHEET NO: 4. PLAT SHEET NO: 4.2	E
--	--------------------	----------------------	---	--	---	---



- (A) CONST. CONC. CURB & GUTTER 31-INCH REINFORCED
- (B) CONST. CONC. CURB & GUTTER 31-INCH (COVERED FLG.)
- (C) REM ASPHALT PARTIAL DEPTH TO OBTAIN 3" MIN. ASPHALT OVERLAY
- (H) CONST. 2" ASPHALT ON VARIABLE THICKNESS CONC. BASE
- (J) CONST. 3" ASPHALT ON VARIABLE THICKNESS CONC. BASE
- (K) SAW
- (L) SAW FULL DEPTH
- (O) CONST. 5-INCH CONCRETE WALK
- (T) REM. AND CONST. 12" REINF. CONC. APPROACH SLAB
- (U) CONST. ASPH. BUTT JT.
- (V) CONST. SNOWPLOWABLE MEDIAN ISLAND NOSE

STATE PROJECT NUMBER 2984-07-75

HWY: LOCAL STREET

COUNTY: MILWAUKEE

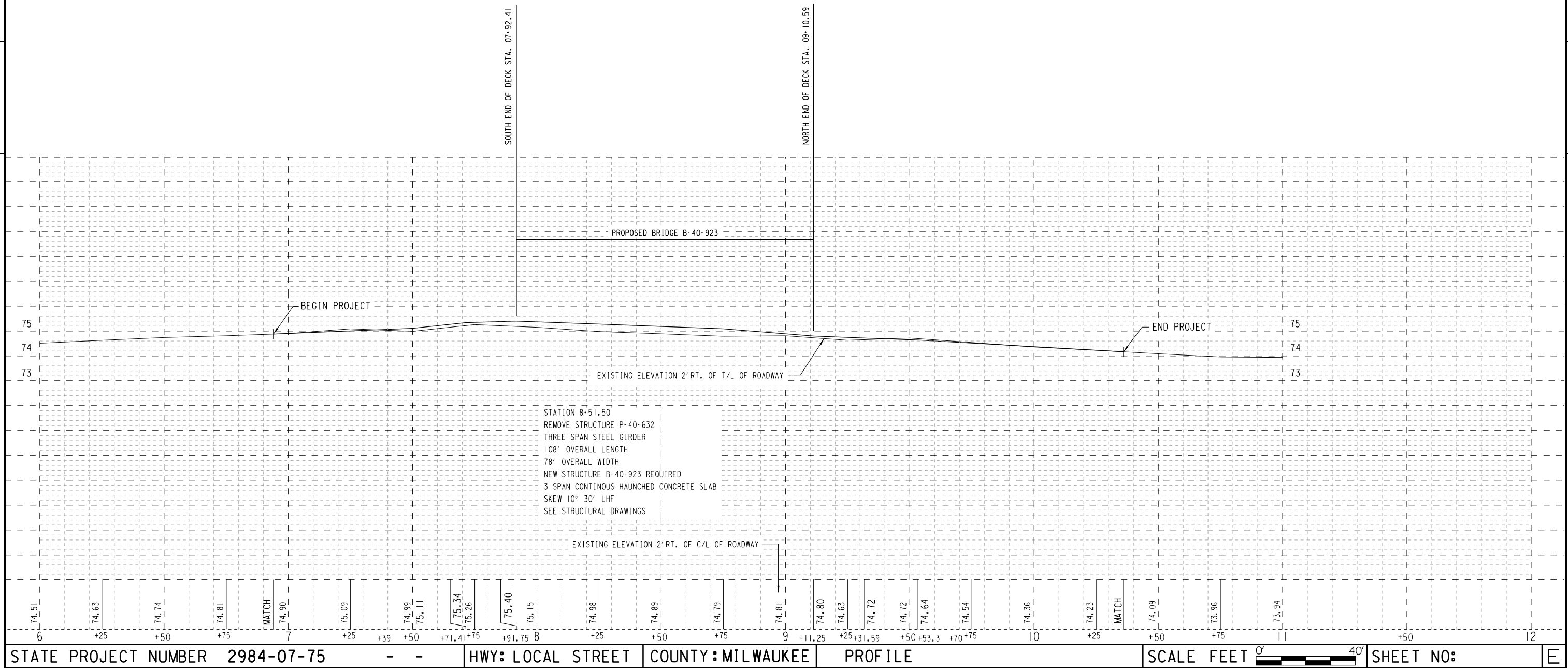
PLAN

SCALE FEET



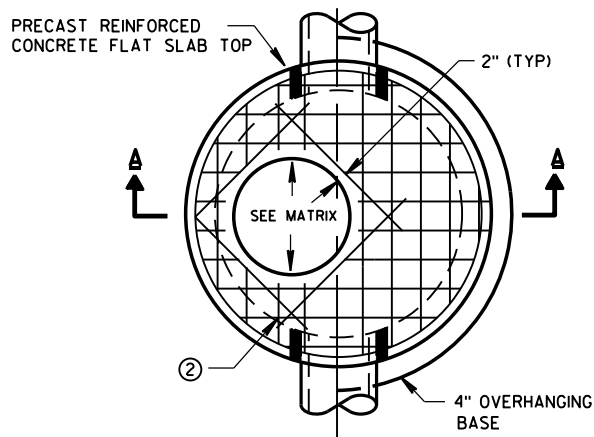
SHEET NO:

E

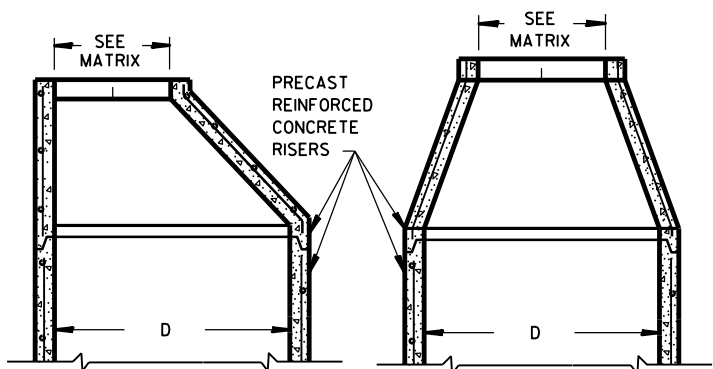


Standard Detail Drawing List

08B09-01	MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER
08D01-19	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08D05-17A	CURB RAMPS TYPES 1 AND 1-A
08D05-17B	CURB RAMPS TYPES 2 AND 3
08D05-17C	CURB RAMPS TYPES 4A AND 4A1
08D05-17D	CURB RAMPS TYPE 4B AND 4B1
08D05-17E	CURB RAMPS TYPES 5, 6, 7A, 7B & 8
08D16-10	CONCRETE GUTTER, CURB AND GUTTER AND PAVEMENT TIES
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
09B02-09	CONDUIT
11B02-02	CONCRETE MEDIAN NOSE
12A03-10	NAME PLATE (STRUCTURES)
13B02-08A	CONCRETE PAVEMENT APPROACH SLAB
13B02-08B	STRUCTURAL APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB
13C01-18	CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES
13C04-16	URBAN NON-DOWELED CONCRETE PAVEMENT
13C15-06A	CONCRETE BASE
13C15-06B	CONCRETE BASE
13C18-03A	CONCRETE PAVEMENT JOINTING
13C18-03B	CONCRETE PAVEMENT STEEL REINFORCEMENT
13C18-03C	CONCRETE PAVEMENT JOINT TIES
13C18-03D	CONCRETE PAVEMENT JOINTING AT UTILITY FIXTURES
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C03-03	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C07-13B	PAVEMENT MARKING WORDS
15C07-13C	PAVEMENT MARKING ARROWS
15C07-13E	PAVEMENT MARKING FOR BI KE LANES
15C08-16A	PAVEMENT MARKING (MAINLINE)
15C29-03A	BI CYCLE LANE MARKING
15C29-03B	BI CYCLE LANE MARKING
15C29-03C	URBAN BI CYCLE LANE MARKING
15C29-03D	URBAN BI CYCLE LANE MARKING
15C29-03E	PAVEMENT MARKING FOR BI KE LANES
15C29-03F	PAVEMENT MARKING FOR SHARED LANE 35 MPH OR LESS

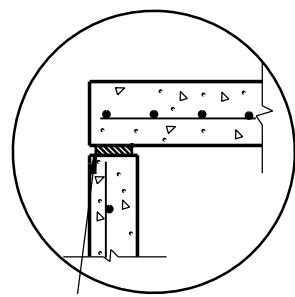


PLAN VIEW CIRCULAR OPENING

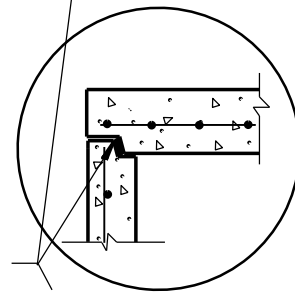


OPTIONAL PRECAST REINFORCED CONCRETE ECCENTRIC TOP

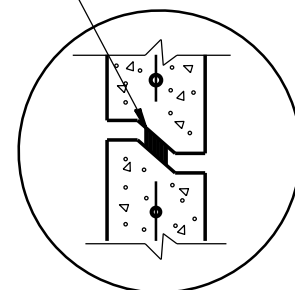
OPTIONAL PRECAST REINFORCED CONCRETE CONCENTRIC TOP



TOP WITH PLAIN END JOINT



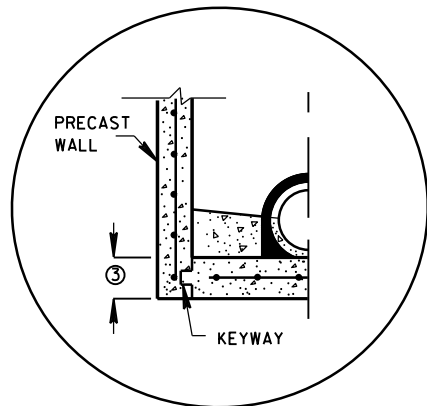
TOP WITH TONGUE AND GROOVE JOINT



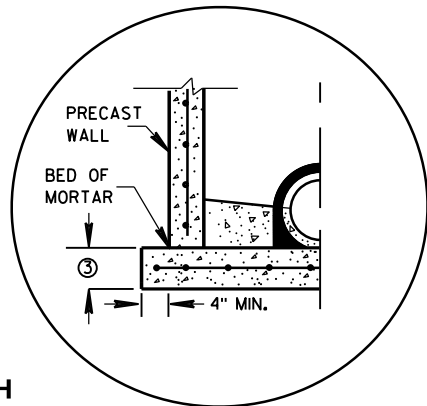
RISER WITH TONGUE AND GROOVE JOINT

DETAIL "B"

JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C990 (TYP)

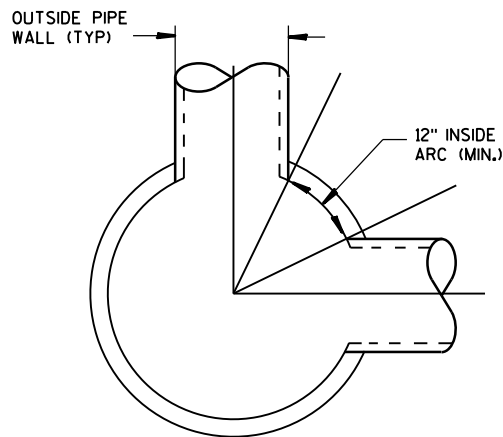


PRECAST REINFORCED CONCRETE WITH INTEGRAL BASE OPTION

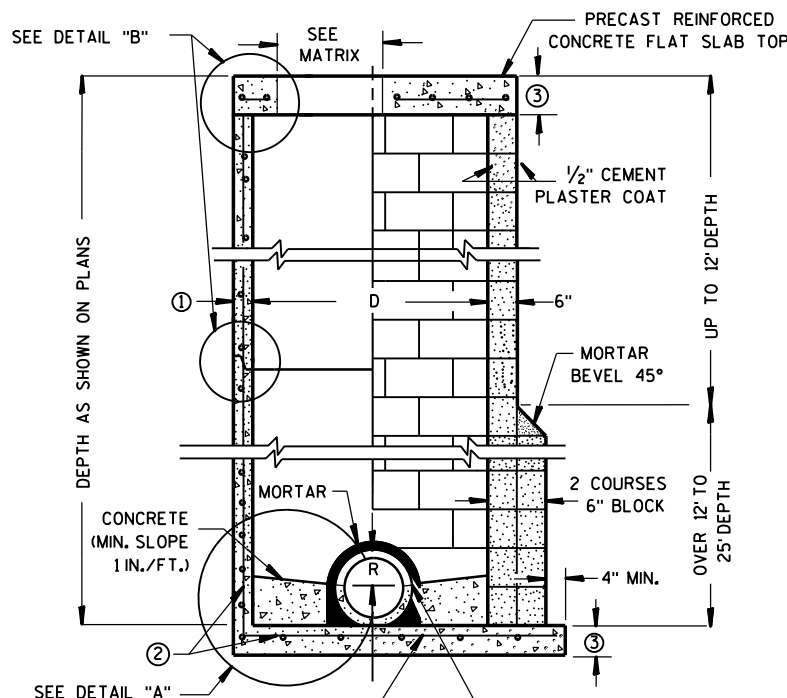


SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION

DETAIL "A"



DETAIL "C"



CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES

PRECAST REINFORCED CONCRETE BLOCK WITH CONCRETE WITH MONOLITHIC BASE CAST-IN-PLACE OR PRECAST REINFORCED CONCRETE BASE ②

MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS. UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST MANHOLE UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

PRECAST REINFORCED CONE TOPS (ECCENTRIC OR CONCENTRIC) OR PRECAST REINFORCED FLAT SLAB TOPS MAY BE USED ON CONCRETE BLOCK STRUCTURES. THE CONE TOPS SHALL BE INSTALLED ON A BED OF MORTAR.

ECCENTRIC CONE TOPS MAY BE USED ON ALL STRUCTURES, AND CONCENTRIC CONE TOPS SHALL BE USED ONLY ON STRUCTURES 5 FEET OR LESS IN DEPTH, UNLESS OTHERWISE DIRECTED BY THE ENGINEER.

STEPS MEETING AASHTO M199 AND THE FOLLOWING REQUIREMENTS SHALL BE INSTALLED IN ALL STRUCTURES OVER 5 FEET IN DEPTH: 16 INCH C-C MAXIMUM SPACING; PROJECT A MINIMUM CLEAR DISTANCE OF 4 INCHES FROM THE WALL AT THE POINT OF EMBEDMENT; MINIMUM LENGTH OF 10 INCHES; MINIMUM WALL EMBEDMENT OF 3 INCHES. FERROUS METAL STEPS NOT PAINTED OR TREATED TO RESIST CORROSION SHALL HAVE A MINIMUM CROSS SECTIONAL DIMENSION OF 1 INCH.

STEPS OF APPROVED POLYPROPYLENE PLASTIC COATED REINFORCEMENT BAR ARE ACCEPTABLE. REINFORCING BAR MUST BE A MINIMUM OF 1/2" AND MEET THE REQUIREMENTS OF ASTM A615.

CERTIFICATION SHALL BE PROVIDED THAT INSTALLED STEPS WHEN TESTED IN ACCORDANCE WITH SECTION 10 OF AASHTO T280 CAN WITHSTAND A VERTICAL LOAD OF 800 LBS. AND A HORIZONTAL LOAD OF 400 LBS.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

CONCRETE BLOCK WILL NOT BE PERMITTED FOR STRUCTURES GREATER THAN 4 FEET IN DIAMETER.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

ALL PRECAST MANHOLE UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M 199.

4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "C".

① MINIMUM WALL THICKNESS SHALL BE 4 INCHES FOR 3-FT, 5 INCHES FOR 4-FT, 6 INCHES FOR 5-FT, 7 INCHES FOR 6-FT, 8 INCHES FOR 7-FT AND 9 INCHES FOR 8-FT DIAMETER PRECAST MANHOLES.

② FOR PRECAST MANHOLES PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.

③ PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER OF 48" AND LESS SHALL HAVE A MINIMUM THICKNESS OF 6". PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER LARGER THAN 48" SHALL HAVE A MINIMUM THICKNESS OF 8".

MANHOLE COVER OPENING MATRIX

MANHOLE COVER TYPE	C	ALL J'S	K	L	M
OPENING SIZE (FT)					
2 DIA.	X	X		X	
3 DIA.			X		X

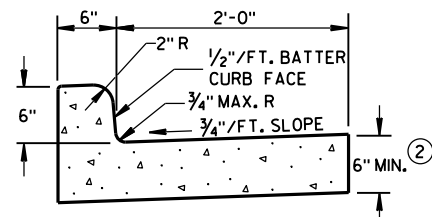
PIPE MATRIX

MANHOLE SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18
5-FT	36	24
6-FT	42	36
7-FT	48	36
8-FT	60	42

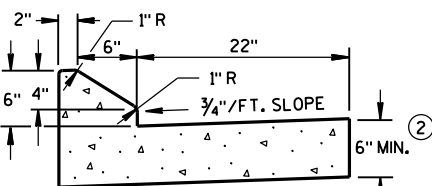
MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

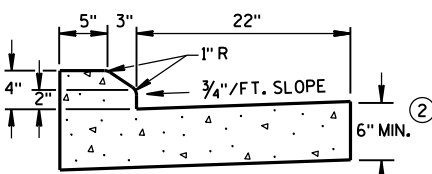
APPROVED
6/5/2012 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER



TYPES A & D ①

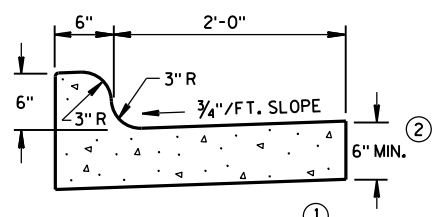


6" SLOPED CURB TYPES G & J ①



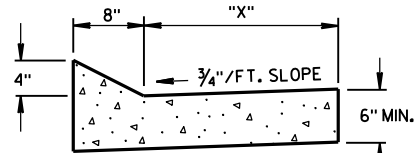
4" SLOPED CURB TYPES G & J ①

CONCRETE CURB & GUTTER 30"



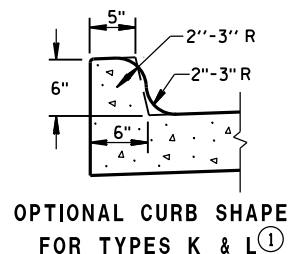
TYPES K & L ①

CONCRETE CURB & GUTTER 30"

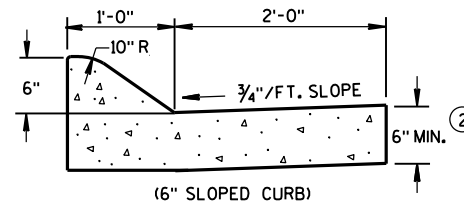


TYPES TBT & TBTT ①
CONCRETE CURB & GUTTER

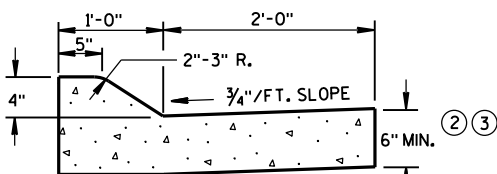
TBT & TBTT	"X"
30"	22"
36"	28"



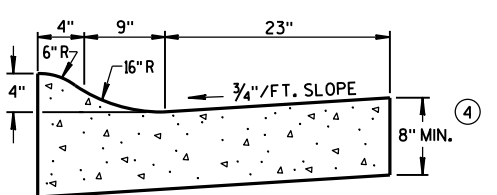
OPTIONAL CURB SHAPE
FOR TYPES K & L ①



(6" SLOPED CURB)



(4" SLOPED CURB)
TYPES A & D ①



4" SLOPED CURB TYPES R & T ① ⑤
CONCRETE CURB & GUTTER 36"

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

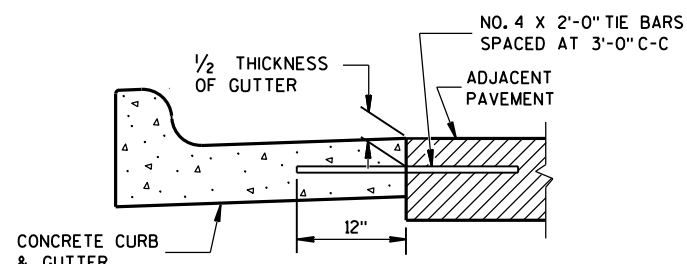
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

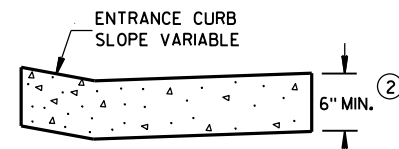
WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

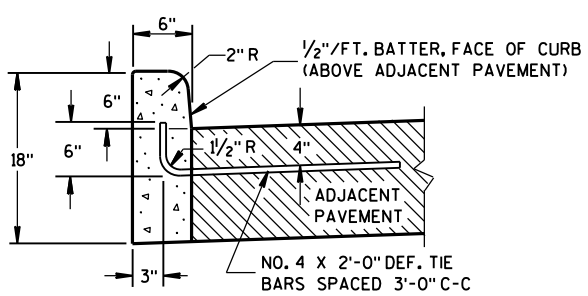
- TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBTT.
- THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



TYPICAL TIE BAR LOCATION ①

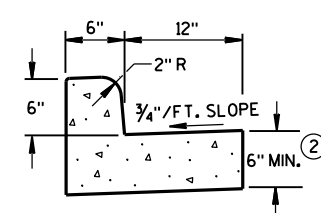


DRIVEWAY ENTRANCE CURB
(WHEN DIRECTED BY THE ENGINEER)

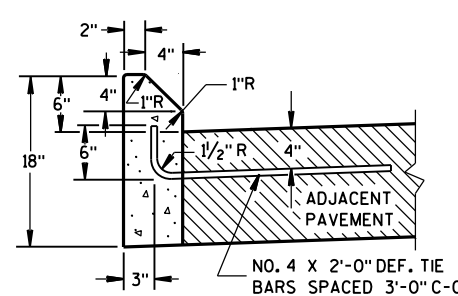


TYPES A & D ①

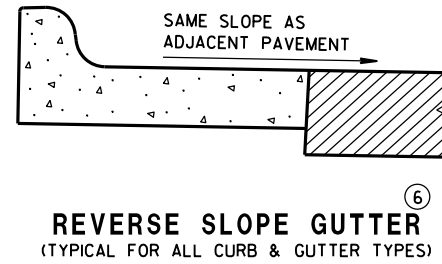
CONCRETE CURB



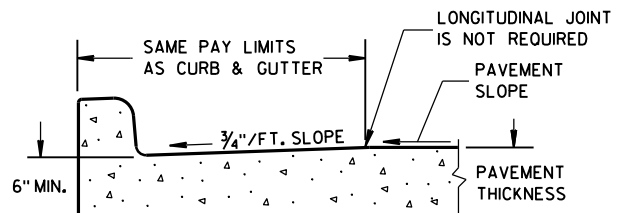
TYPES A & D
CONCRETE CURB & GUTTER 18"



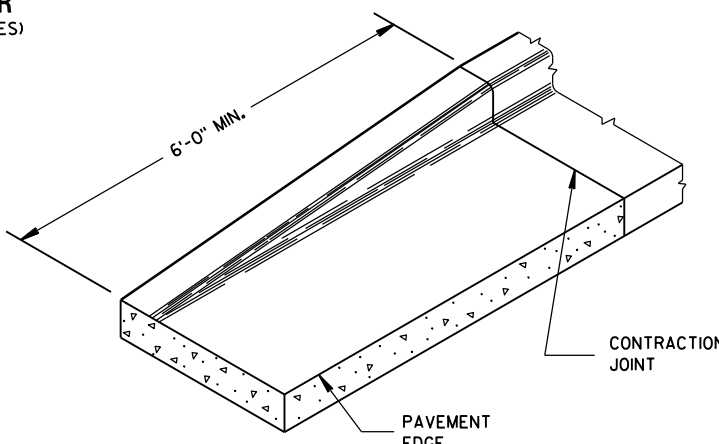
TYPES G & J ①



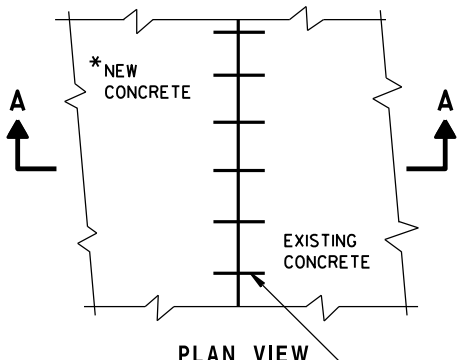
REVERSE SLOPE GUTTER
(TYPICAL FOR ALL CURB & GUTTER TYPES)



PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER



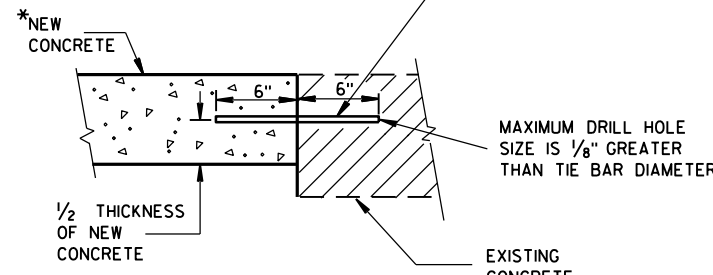
END SECTION CURB & GUTTER



PLAN VIEW

* NEW CURB & GUTTER,
SURFACE DRAINS,
CONCRETE PAVEMENT
OR OTHER NEW CONCRETE.

NO. 6 TIE BARS SPACED 2'-6" C-C,
INSTALLED PERPENDICULAR
TO THE LONGITUDINAL JOINT.



SECTION A-A
TIE BARS DRILLED
INTO EXISTING PAVEMENT

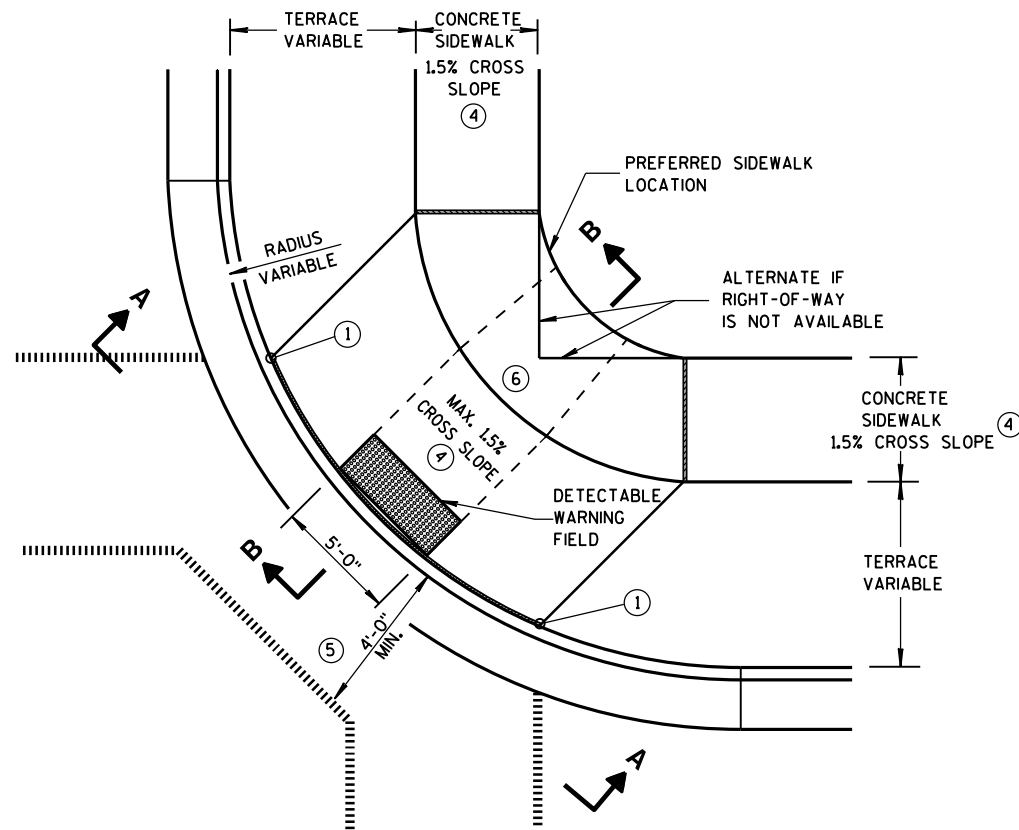
MAXIMUM DRILL HOLE
SIZE IS 1/8" GREATER
THAN TIE BAR DIAMETER

EXISTING CONCRETE

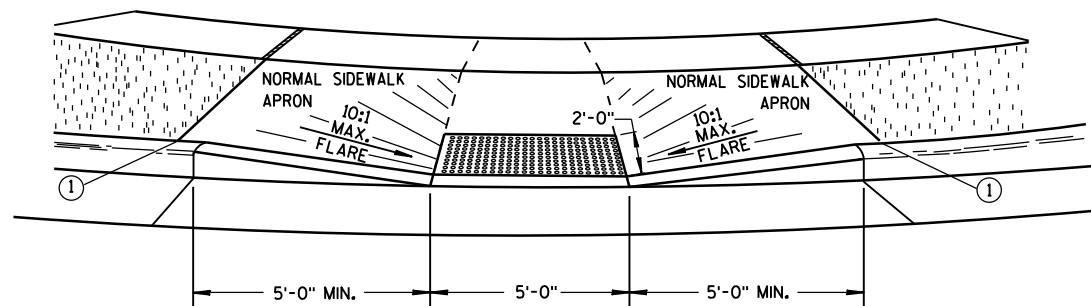
CONCRETE CURB, CONCRETE
CURB & GUTTER AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2016 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

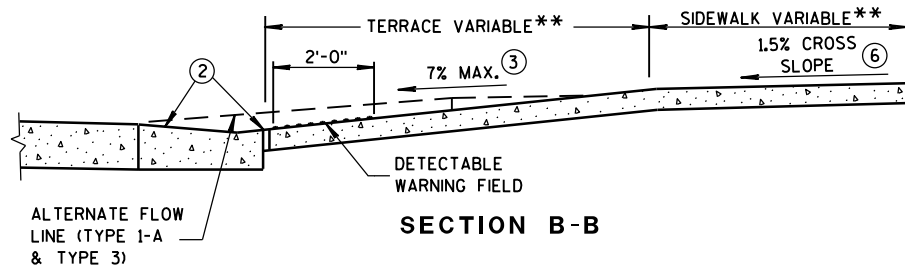


**PLAN VIEW
TYPE 1 RAMP**
(CENTER OF CORNER RADIUS)

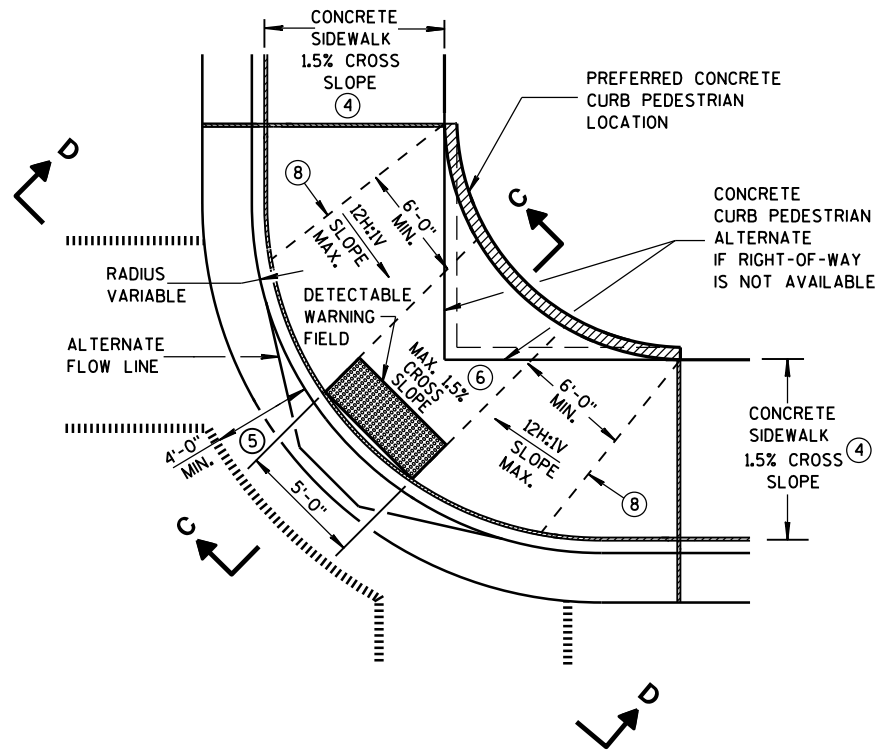


VIEW A-A

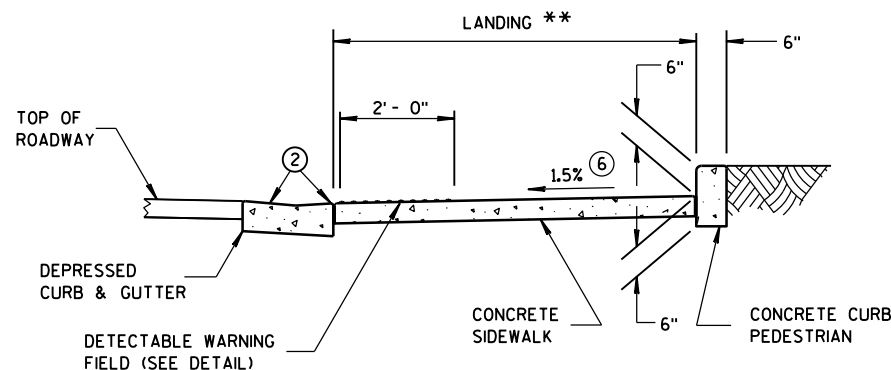
** WIDTH SHOWN ELSEWHERE
IN THE PLANS



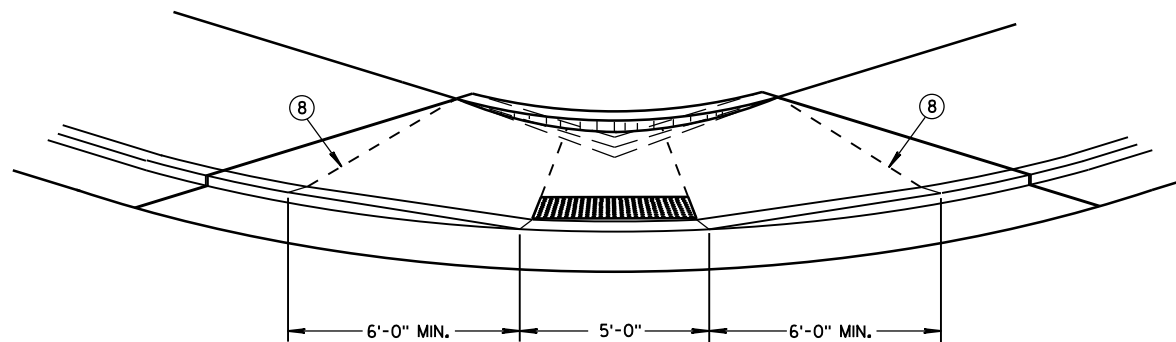
SECTION B-B



**PLAN VIEW
TYPE 1-A RAMP**
(NO TERRACE)



SECTION C-C



VIEW D-D

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

WHEN NECESSARY, THE SIDEWALK ELEVATION MAY BE LOWERED TO MEET THE HIGH POINT ON THE RAMP.

TYPE 1 RAMPS SHALL HAVE A NORMAL SIDEWALK APRON AND CURB ON BOTH SIDES OF RAMP.

DETECTABLE WARNING FIELD SHALL BE MEASURED AND PAID BY THE SQUARE FOOT AS "CURB RAMP DETECTABLE WARNING FIELD". THE CONCRETE PEDESTRIAN CURB, IF NEEDED, SHALL BE MEASURED AND PAID BY THE LINEAL FOOT AS "CONCRETE CURB PEDESTRIAN". CONCRETE SIDEWALK IN THE CURB RAMP AREA SHALL BE MEASURED AND PAID BY THE SQUARE FOOT AS CONCRETE SIDEWALK, INCLUDING THE AREA UNDER THE DETECTABLE WARNING FIELD.

SELECT CURB RAMP DETECTABLE WARNING FIELD MATERIALS AND DEVICES FROM THE DEPARTMENT'S APPROVED MATERIALS LIST. THE COLOR OF THE DETECTABLE WARNING FIELD IS SPECIFIED ELSEWHERE AND IS INCIDENTAL TO THE BID ITEM OF "CURB RAMP DETECTABLE WARNING FIELD".

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

SURFACE TEXTURE OF THE RAMP SHALL BE OBTAINED BY COARSE BROOMING TRANSVERSE TO THE SLOPE OF THE RAMP.

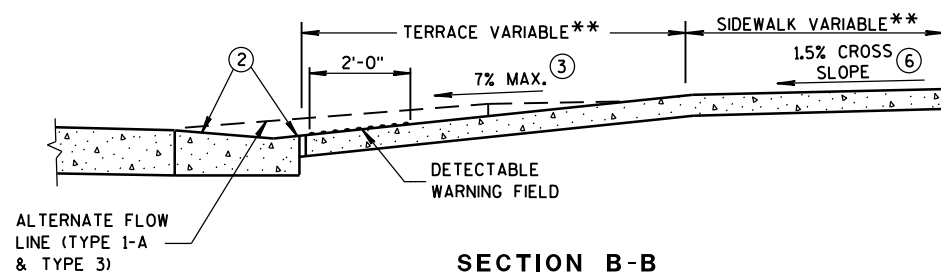
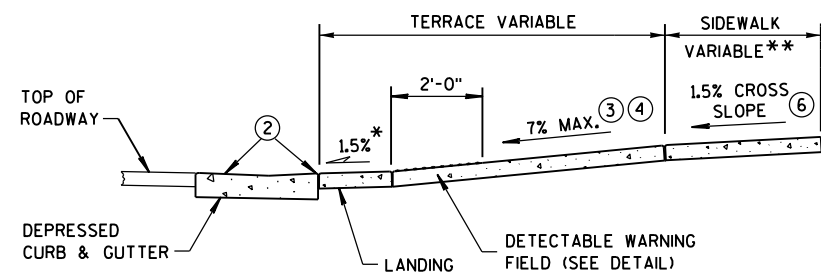
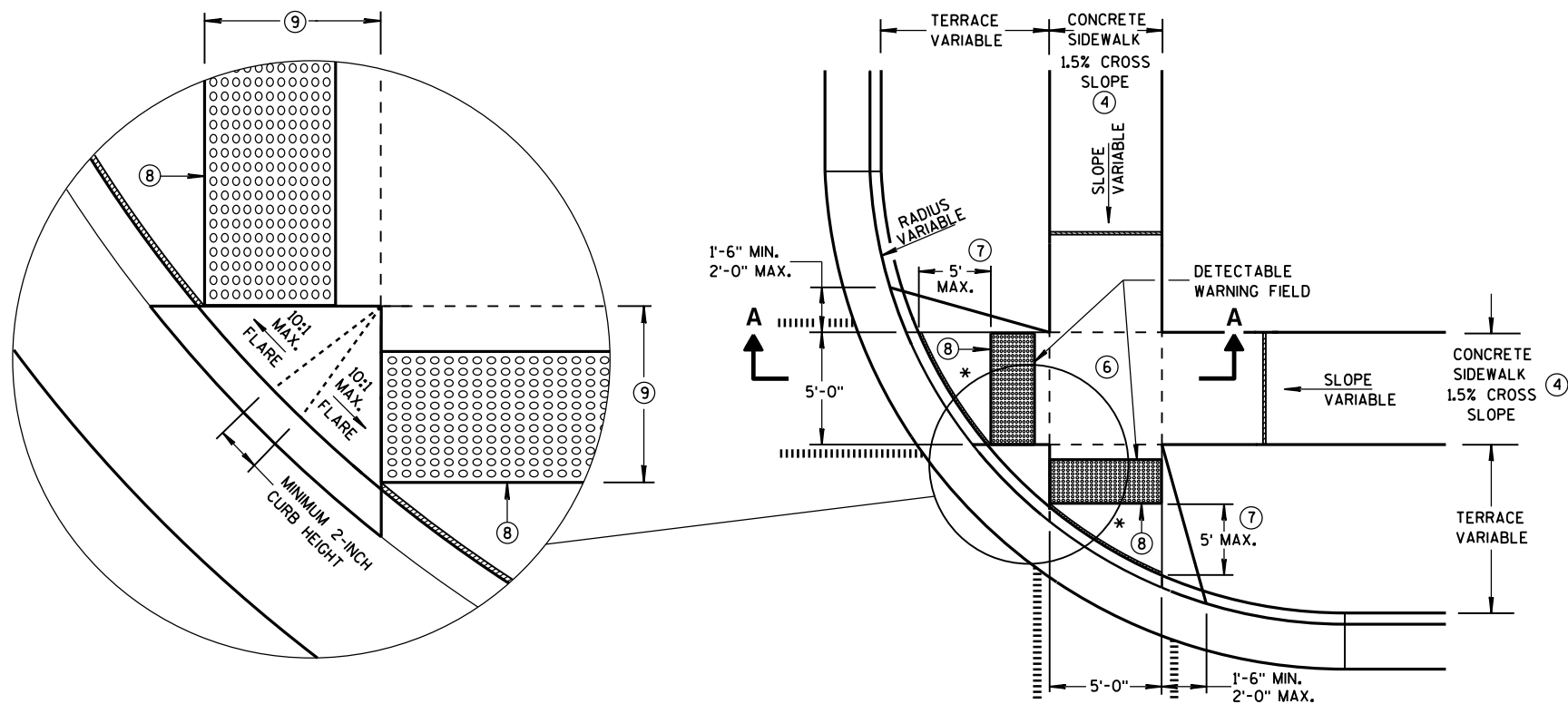
- ① THIS POINT IS AN EXTENSION OF OUTSIDE EDGE OF APPROACHING SIDEWALK WHERE IT MEETS THE BACK OF CONCRETE CURB. POINT LOCATION MAY BE ADJUSTED TO ALIGN WITH BEGINNING OF FULL-HEIGHT CURB IF THIS DISTANCE IS SHORT.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL NOT EXCEED 7%.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑤ PROVIDE A LEVEL LANDING IN THE STREET AND GUTTER AREA. (2% MAXIMUM SLOPE IN ANY DIRECTION). WHEN THE GUTTER SLOPE EXCEEDS 2%, CONSTRUCT THE LEVEL LANDING IN THE STREET AREA.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.

LEGEND

- 1/2" EXPANSION JOINT-SIDEWALK
- - - - CONTRACTION JOINT FIELD LOCATED
- ||||| PAVEMENT MARKING CROSSWALK (WHITE)
- ALTERNATIVE LAYOUT

**CURB RAMPS
TYPES 1 AND 1-A**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



** WIDTH SHOWN ELSEWHERE
IN THE PLANS

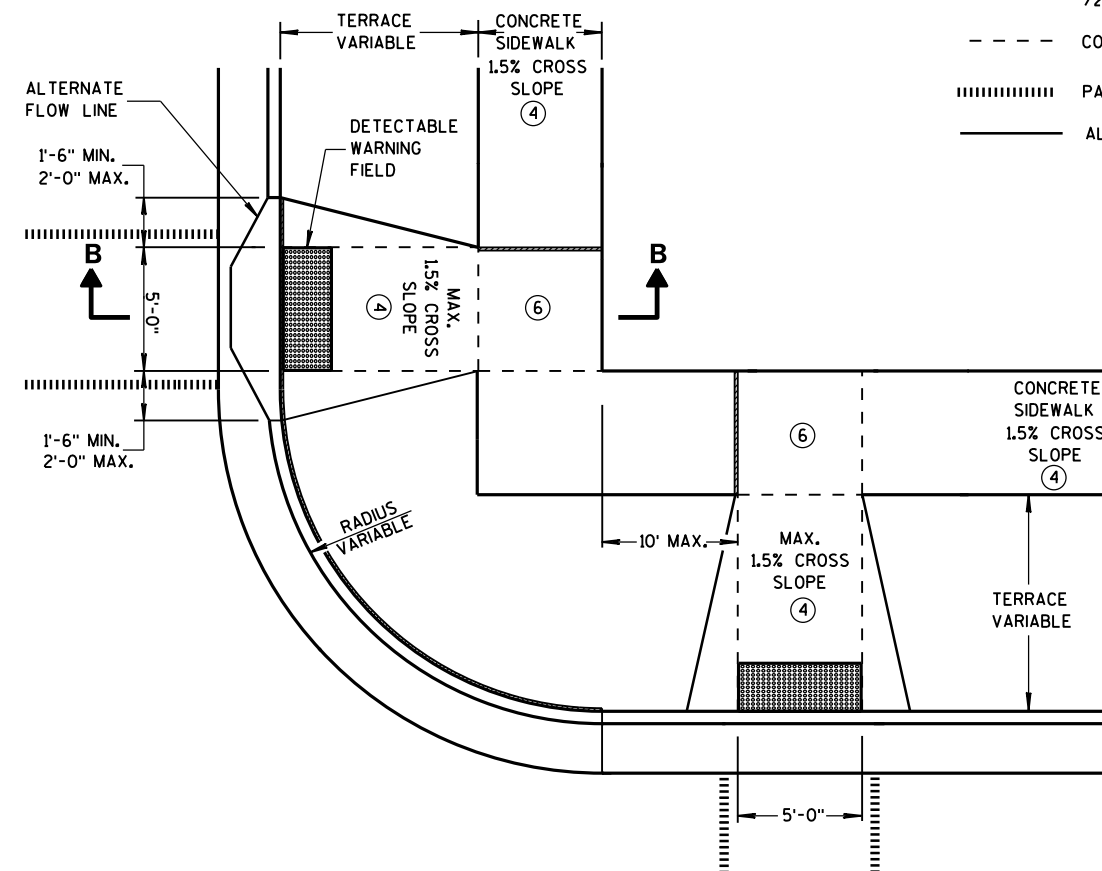
GENERAL NOTES

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL NOT EXCEED 7%.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ $\pm 0.5\%$ CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑦ WHEN THIS DISTANCE EXCEEDS 5 FEET, STAGGER ADDITIONAL DETECTABLE WARNING PANEL FORWARD TO REDUCE THIS DISTANCE. PROVIDE MINIMUM 12-INCH ROW OVERLAP TO AVOID SIDESTEP OF DOME DETECTION. ALIGN DOMES BETWEEN OVERLAPPING ROWS AND IN DIRECTION OF PEDESTRIAN TRAVEL.
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- ⑨ WHEN THIS DISTANCE IS LESS THAN 6'-0", IT MAY BE DIFFICULT TO ACHIEVE A 7% SLOPE OR FLATTER ALONG THE RAMP. REDUCE CURB HEIGHT IN TRIANGLE AREA TO ACHIEVE 7% SLOPE OR FLATTER ON RAMP. CONSTRUCT 2-INCH MINIMUM CURB HEIGHT BETWEEN 10:1 FLARES.

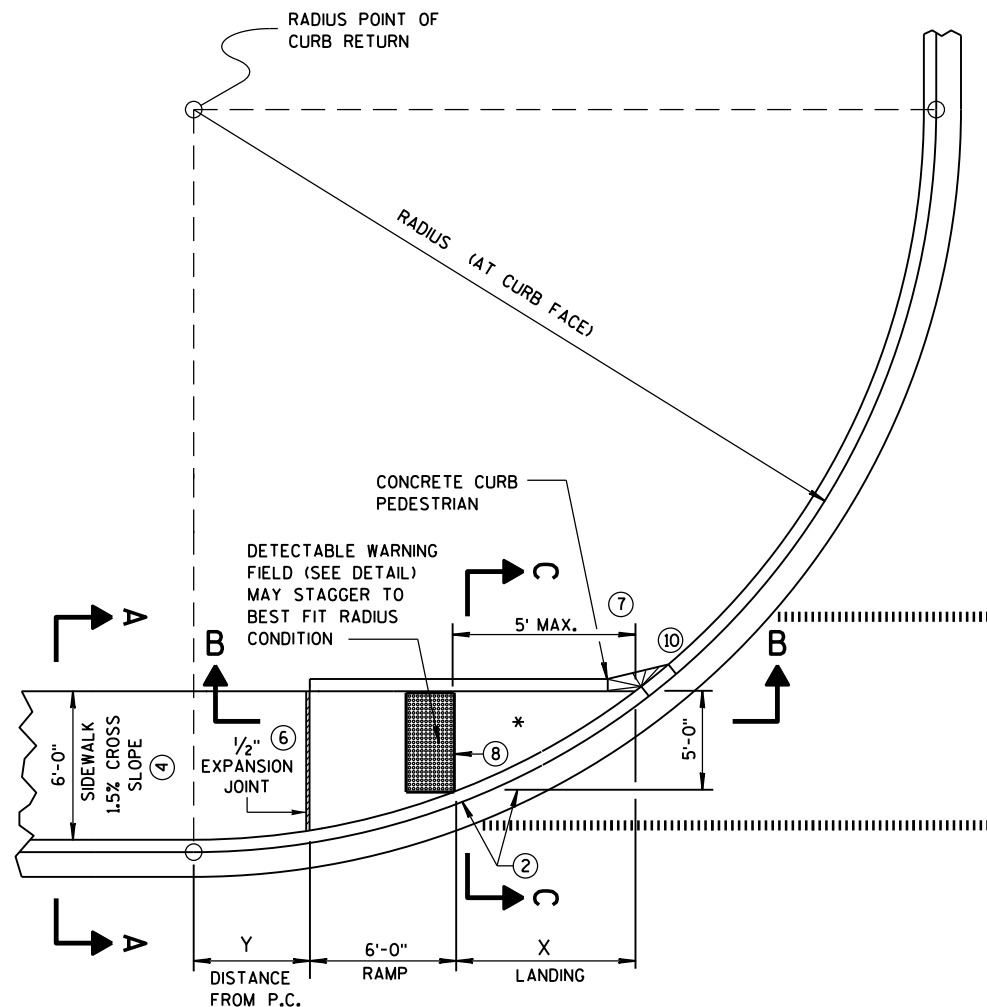
LEGEND

- 1/2" EXPANSION JOINT-SIDEWALK
- - - CONTRACTION JOINT FIELD LOCATED
- ||||| PAVEMENT MARKING CROSSWALK (WHITE)
- ALTERNATIVE LAYOUT

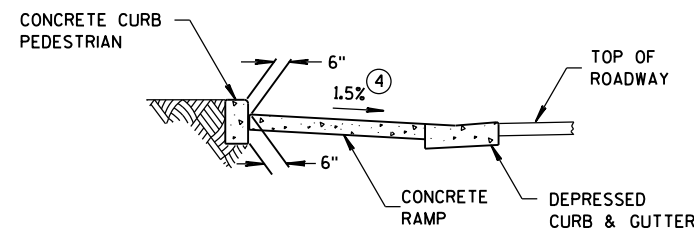


CURB RAMPS
TYPES 2 AND 3

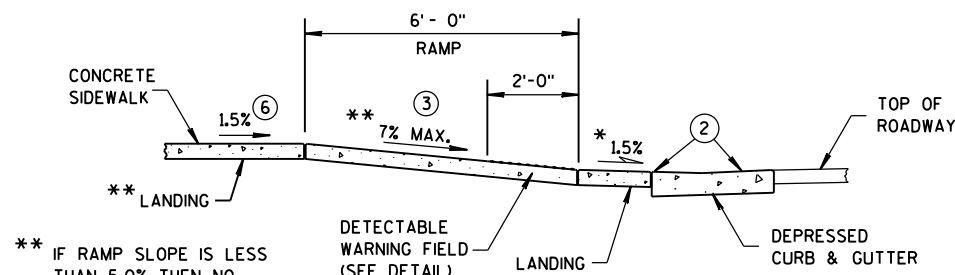
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CURB RAMP TYPE 4A
PLAN VIEW



SECTION C-C FOR TYPE 4A

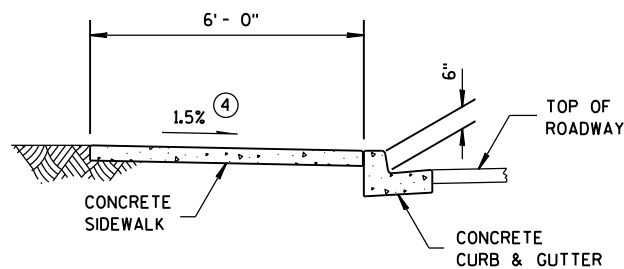


SECTION B-B FOR TYPE 4A

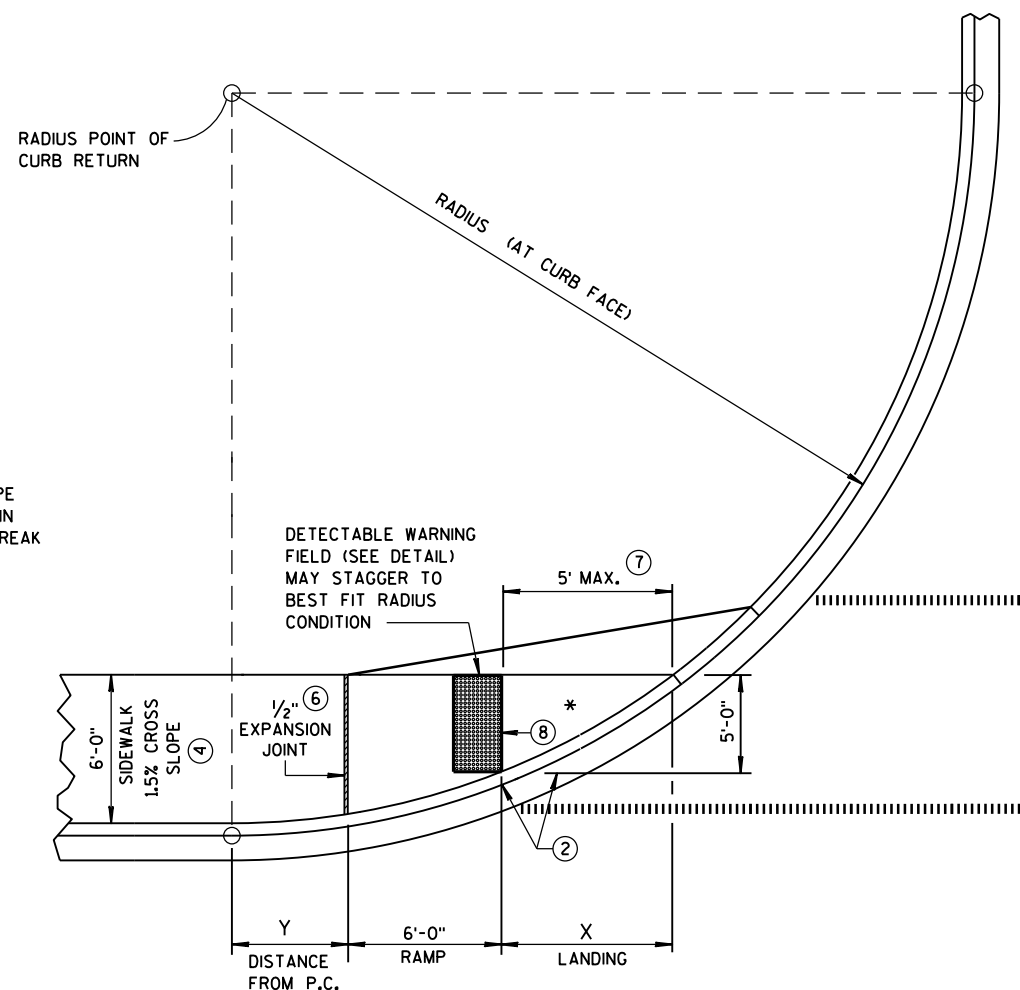
** IF RAMP SLOPE IS LESS THAN 5.0%, THEN NO ADJACENT UPHILL LANDING IS REQUIRED

RADIUS (AT CURB FACE)	X	Y
20 FEET	7'-11"	0'-2"
30 FEET	10'-2 3/4"	1'-7 1/2"
40 FEET	12'-1 1/4"	2'-10"
50 FEET	13'-8 3/4"	3'-10 3/4"
60 FEET	15'-2"	4'-10 1/4"

INTERMEDIATE RADII CAN BE INTERPOLATED



SECTION A-A FOR TYPE 4A



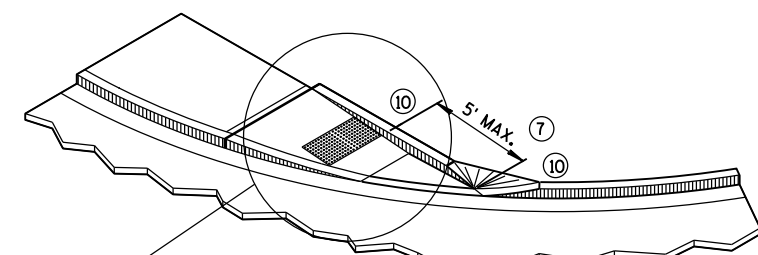
CURB RAMP TYPE 4A1
PLAN VIEW

GENERAL NOTES

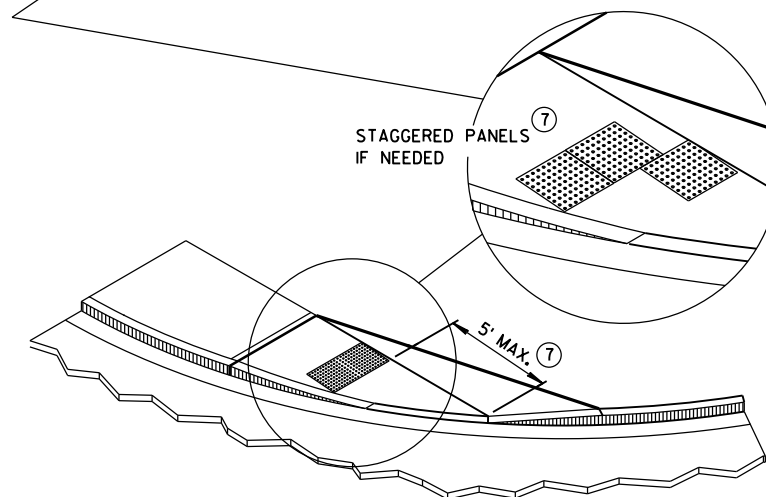
AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

- GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL NOT EXCEED 7%.
- ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- WHEN THIS DISTANCE EXCEEDS 5 FEET, STAGGER ADDITIONAL DETECTABLE WARNING PANEL FORWARD TO REDUCE THIS DISTANCE. PROVIDE MINIMUM 12-INCH ROW OVERLAP TO AVOID SIDESTEP OF DOME DETECTION. ALIGN DOMES BETWEEN OVERLAPPING ROWS AND IN DIRECTION OF PEDESTRIAN TRAVEL.
- PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.



ISOMETRIC VIEW FOR TYPE 4A



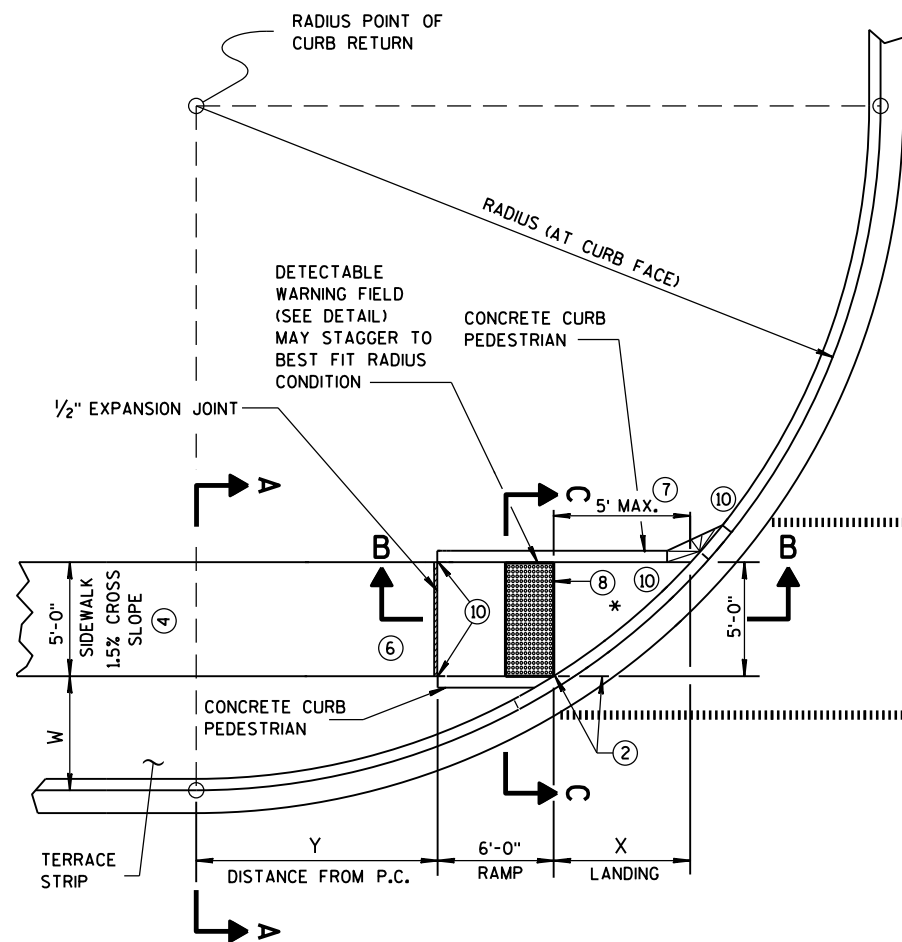
ISOMETRIC VIEW FOR TYPE 4A1

LEGEND

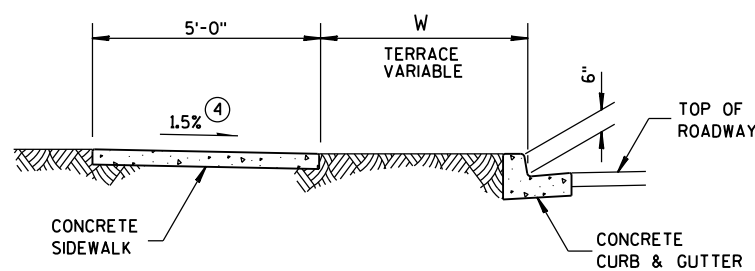
- 1/2" EXPANSION JOINT-SIDEWALK
- CONTRACTION JOINT FIELD LOCATED
- PAVEMENT MARKING CROSSWALK (WHITE)

CURB RAMPS
TYPES 4A AND 4A1

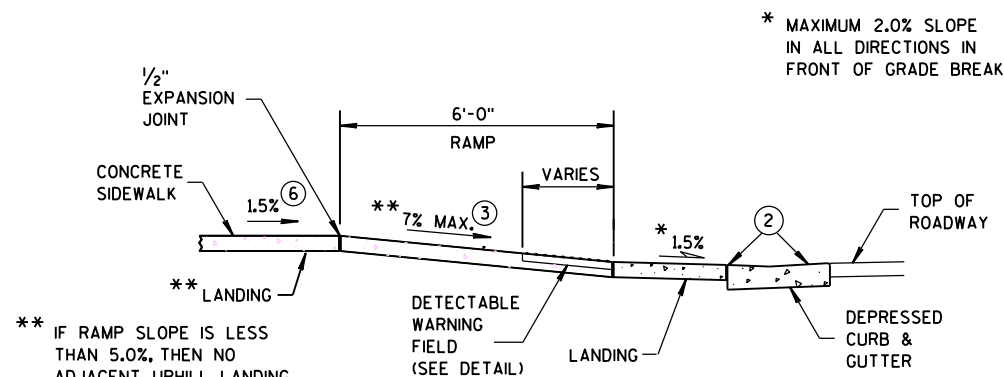
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CURB RAMP TYPE 4B
PLAN VIEW

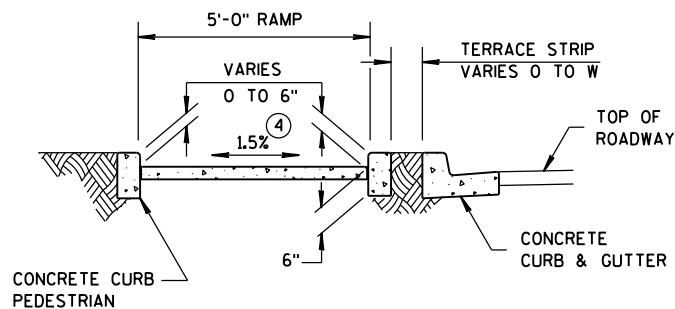


SECTION A-A FOR TYPE 4B

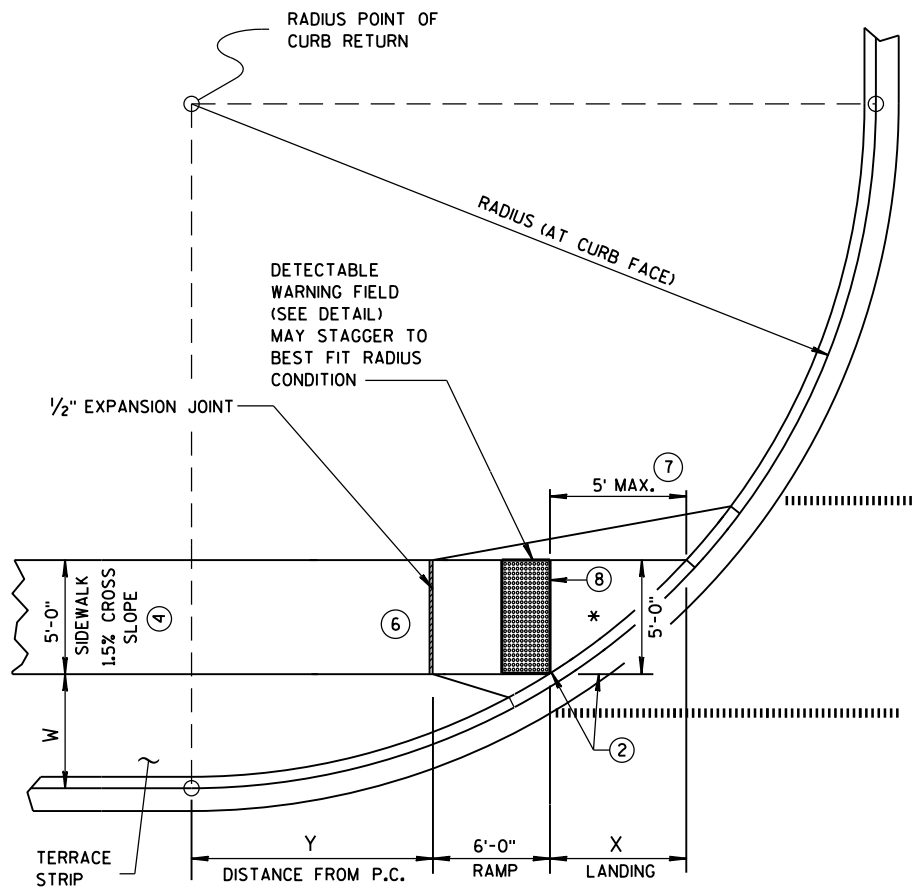


SECTION B-B FOR TYPE 4B

- LEGEND**
- 1/2" EXPANSION JOINT-SIDEWALK
 - CONTRACTION JOINT FIELD LOCATED
 - PAVEMENT MARKING CROSSWALK (WHITE)



SECTION C-C FOR TYPE 4B

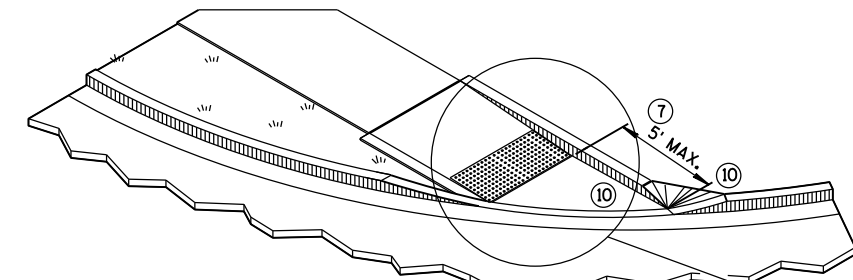


CURB RAMP TYPE 4B1
PLAN VIEW

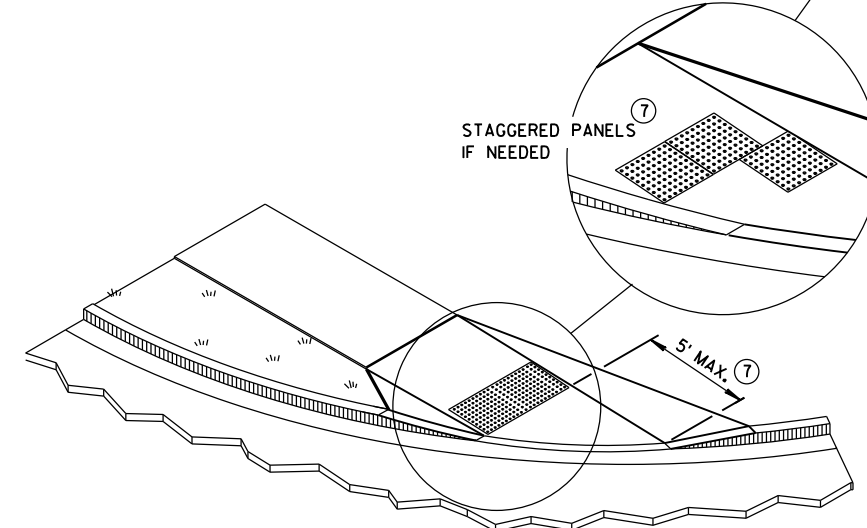
RADIUS (AT CURB FACE)	W = 3' - 0"		W = 4' - 0"		W = 5' - 0"		W = 6' - 0"		W = 7' - 0"	
	X	Y	X	Y	X	Y	X	Y	X	Y
20 FEET	5'-9 3/4"	3'-6 1/2"	4'-11 1/2"	5'-1 3/4"	4'-3 3/4"	6'-5 1/2"	3'-8 3/4"	7'-6 3/4"	3'-3"	8'-6 1/4"
30 FEET	7'-9 1/4"	5'-10 1/2"	6'-9 1/2"	7'-11 1/4"	6'-0 1/4"	9'-8"	5'-5"	11'-1 3/4"	4'-10 3/4"	12'-5 3/4"
40 FEET	9'-4"	7'-10"	8'-2 3/4"	10'-3"	7'-4 3/4"	12'-3 3/4"	6'-8 1/2"	14'-1 1/4"	6'-1 3/4"	15'-8 1/2"
50 FEET	10'-8"	9'-6 1/2"	9'-5 1/2"	12'-3 1/4"	8'-6 1/2"	14'-7 1/2"	7'-9 3/4"	16'-8 1/4"	7'-2 1/2"	18'-6 1/4"
60 FEET	11'-10 1/4"	11'-0 3/4"	10'-6 1/2"	14'-1 1/4"	9'-6 1/2"	16'-8 1/2"	8'-9 1/4"	18'-11 3/4"	8'-1 1/2"	21'-0 1/2"

GENERAL NOTES

- INTERMEDIATE RADII CAN BE INTERPOLATED
- AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS. DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
- GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL NOT EXCEED 7%.
 - ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
 - ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
 - PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
 - WHEN THIS DISTANCE EXCEEDS 5 FEET, STAGGER ADDITIONAL DETECTABLE WARNING PANEL FORWARD TO REDUCE THIS DISTANCE. PROVIDE MINIMUM 12-INCH ROW OVERLAP TO AVOID SIDESTEP OF DOME DETECTION. ALIGN DOMES BETWEEN OVERLAPPING ROWS AND IN DIRECTION OF PEDESTRIAN TRAVEL.
 - PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
 - INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.



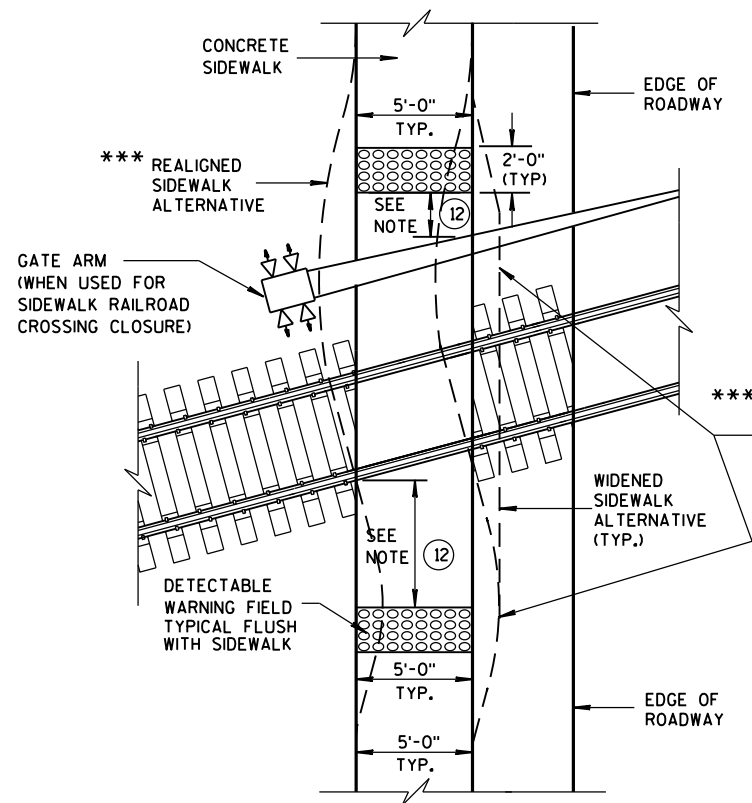
ISOMETRIC VIEW FOR TYPE 4B



ISOMETRIC VIEW FOR TYPE 4B1

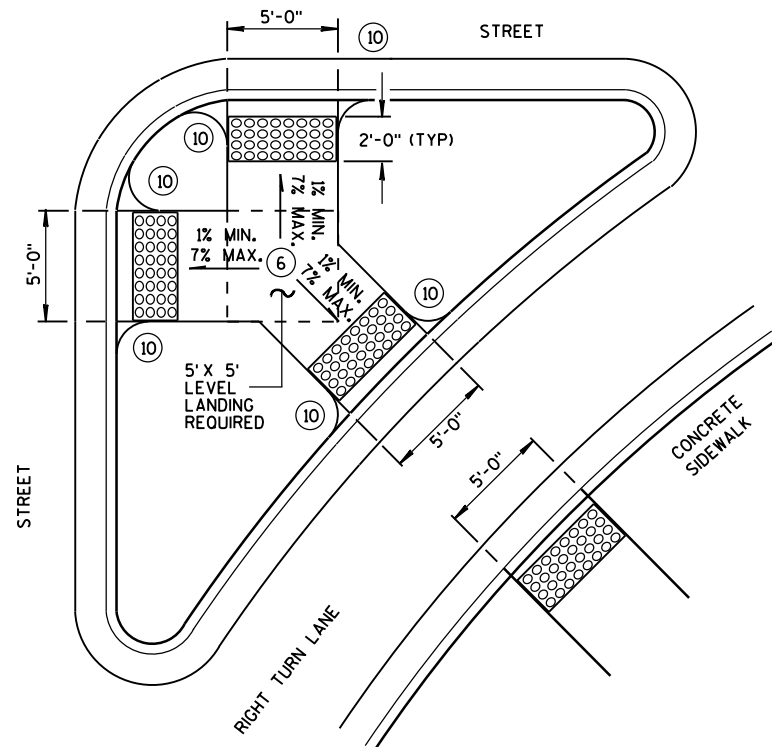
CURB RAMPS
TYPE 4B AND 4B1

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

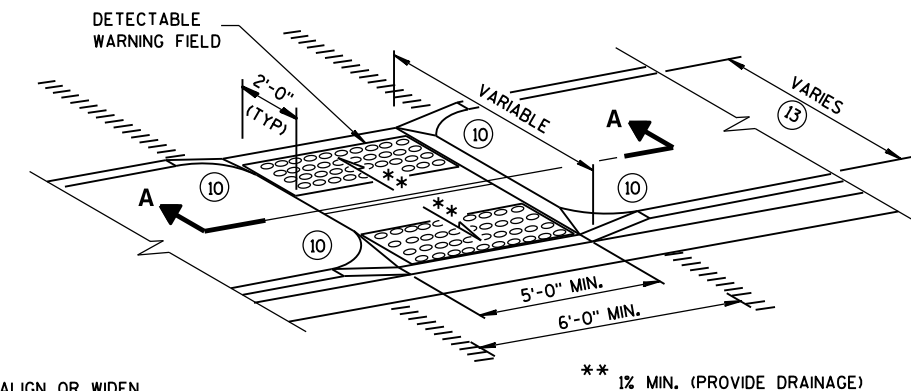


TYPE 8
DETECTABLE WARNINGS
AT RAILROAD CROSSING

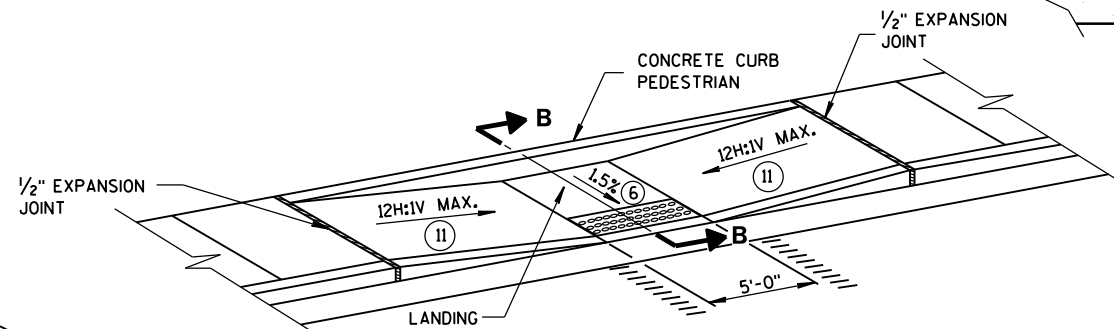
REFER TO GENERAL NOTES ② AND ③
FOR ALL ISLAND CURB RAMPS



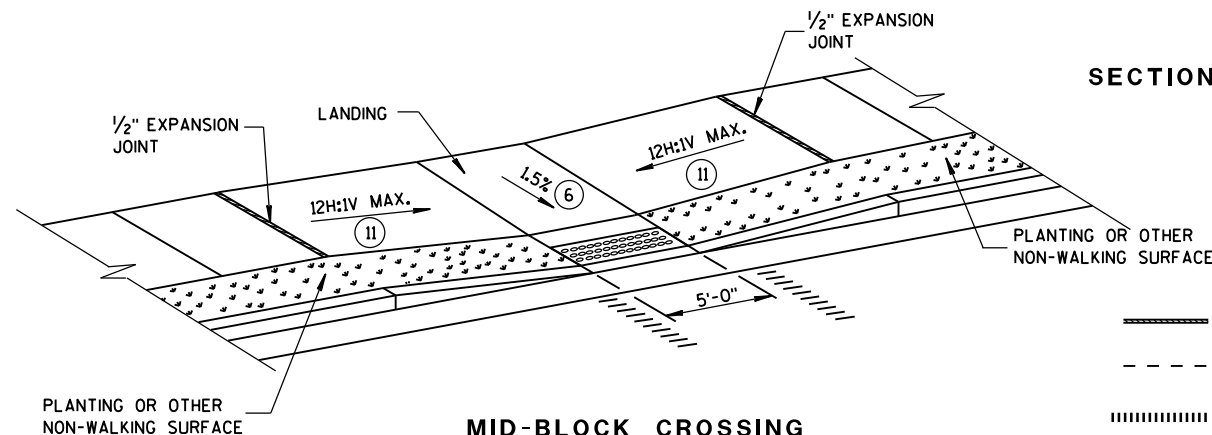
TYPE 6
DETECTABLE WARNING AT ISLANDS



MEDIAN ISLAND
NON-ELEVATED CROSSING
TYPE 5



MID-BLOCK CROSSING
TYPE 7A

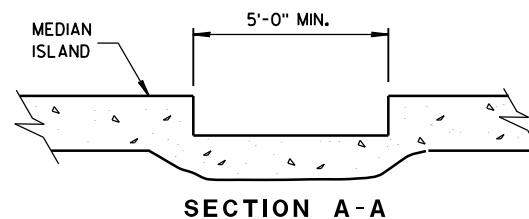


MID-BLOCK CROSSING
TYPE 7B

NOTE: THESE PARALLEL AND PARALLEL/PERPENDICULAR CURB RAMPS
MAY BE USED AT INTERSECTIONS AND MID BLOCK LOCATIONS.

GENERAL NOTES

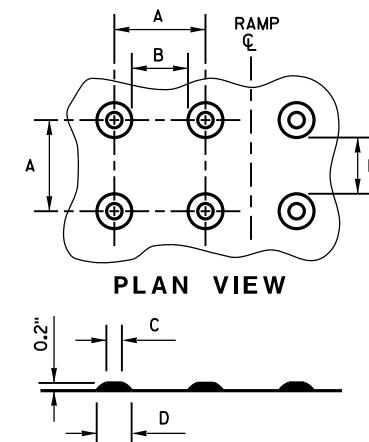
- SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2%.
- DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE LONGITUDINAL DRAINAGE AROUND CURB AND AWAY FROM CURB RAMP. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED. SLOPE OF CURB HEAD OPENING SHALL NOT EXCEED 7%.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑩ INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.
- ⑪ SLOPE SIDEWALK TOWARD LANDING AS SHOWN WHERE THERE IS NO TERRACE OR WHERE THE TERRACE WIDTH IS LESS THAN 6 FEET WIDE.
- ⑫ THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO A RAILROAD CROSSING SHALL BE 1.5 FEET ± 0.1' FROM THE FACE OF THE GATE ARM IF THE GATE ARM EXTENDS ACROSS THE SIDEWALK. WHERE THERE IS NO PEDESTRIAN GATE, THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO THE RAILROAD CROSSING SHALL BE 15 FEET FROM THE NEAREST RAIL.
- ⑬ DO NOT INSTALL DETECTABLE WARNING FIELDS IF MEDIAN WIDTH BETWEEN BACK OF CURBS IS LESS THAN 6 FEET.



SECTION A-A

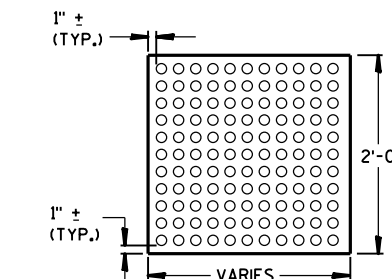
	MIN.	MAX.
A	1.6"	2.4"
B	0.65"	1.5"
C	*	*
D	0.9"	1.4"

* THE C DIMENSION IS 50% TO 65% OF THE D DIMENSION.



ELEVATION VIEW

TRUNCATED DOMES
DETECTABLE WARNING PATTERN DETAIL



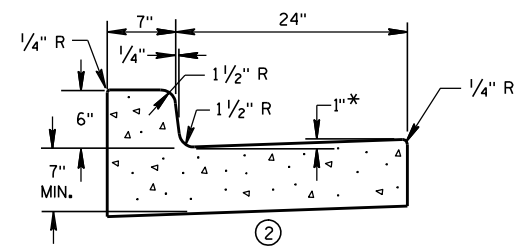
PLAN VIEW
DETECTABLE WARNING
FIELD (TYPICAL)

- LEGEND**
- 1/2" EXPANSION JOINT-SIDEWALK
 - CONTRACTION JOINT FIELD LOCATED
 - PAVEMENT MARKING CROSSWALK (WHITE)

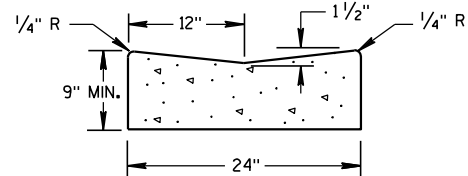
CURB RAMPS
TYPES 5, 6, 7A, 7B & 8

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

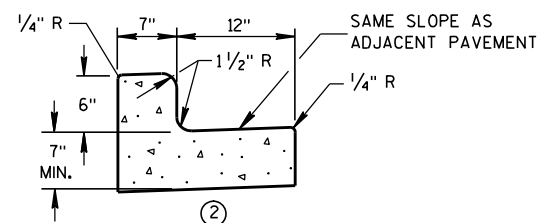
APPROVED
June, 2016 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



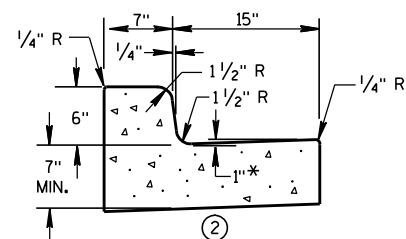
① CONCRETE CURB & GUTTER 31"



① CONCRETE GUTTER 24"

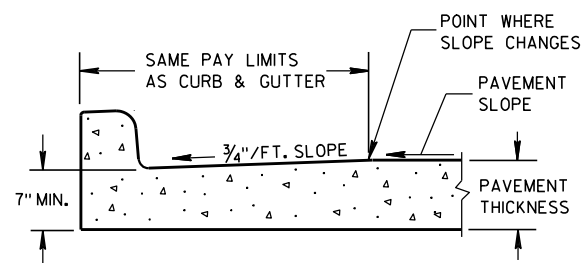


① CONCRETE CURB & GUTTER 19"

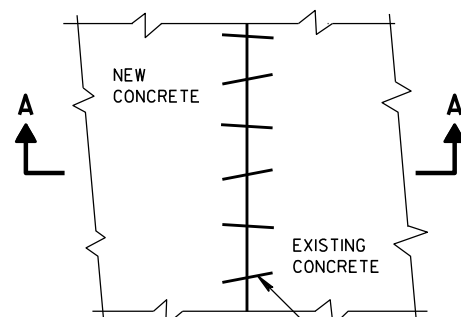


① CONCRETE CURB & GUTTER 22"

* TO BE MEASURED TO A MAXIMUM OF 3" WHERE DRAINAGE PROBLEMS EXIST.



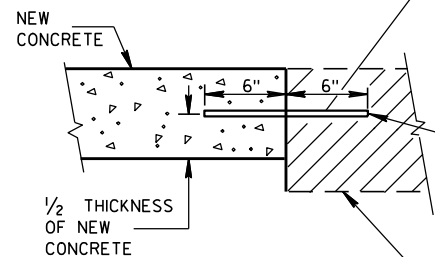
PARTIAL SECTION OF PAVEMENT WITH INTEGRAL CURB & GUTTER



PLAN VIEW

EXISTING AND NEW CONCRETE MAY BE CURB & GUTTER, SURFACE DRAIN, PAVEMENT OR OTHER CONCRETE STRUCTURE.

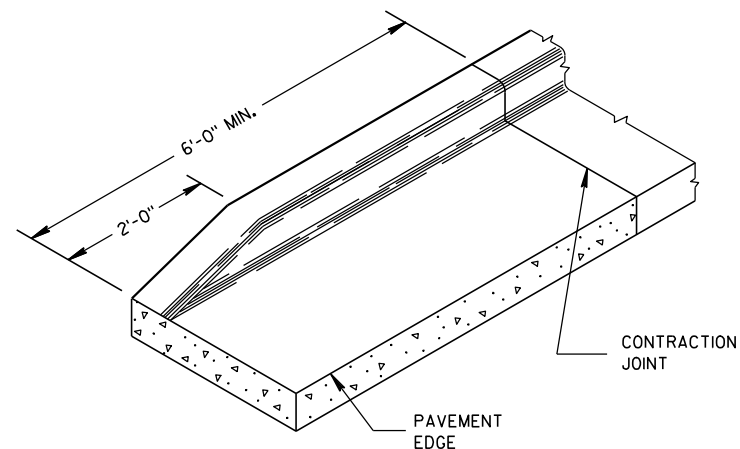
NO. 6 X 12" DEF. BARS SPACED 3'-0" C-C, INSTALLED ON 6:1 SKEW HORIZONTALLY. DIRECTION OF SKEW ALTERNATING AFTER EVERY ONE OR TWO BARS.



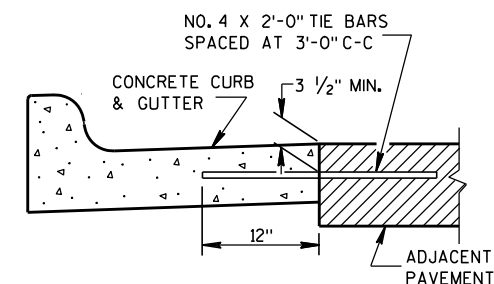
SECTION A-A
PAVEMENT TIES

THE HOLE FOR THE BAR SHALL BE DRILLED TO A DEPTH OF 7" AND TO A DIAMETER TO PROVIDE A TIGHT DRIVEN FIT.

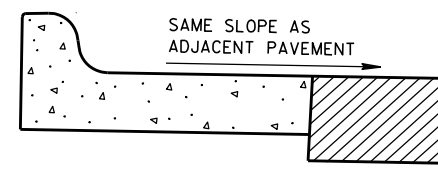
EXISTING CONCRETE



END SECTION CURB & GUTTER



① TYPICAL TIE BAR LOCATION



③ HIGH SIDE SECTION
(TYPICAL FOR ALL CURB & GUTTER)

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE COURSE AND UNCLASSIFIED EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURB.

- ① WHEN PLACED ADJACENT TO NEW CONCRETE, TIE BARS ARE REQUIRED FOR CURB AND GUTTER 31", 22", 19" AND CONCRETE GUTTER 24".
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE COURSE PROVIDED A 7" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ WHEN HIGH SIDE CURB SECTION IS REQUIRED, THE LOCATION(S) WILL BE NOTED ON THE PLAN.

CONCRETE GUTTER, CURB AND
GUTTER AND PAVEMENT TIES
(For Optional Use in Milwaukee Co. Only)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

11/22/2010

DATE

FHWA

/S/ Jerry Zogg

ROADWAY STANDARDS DEVELOPMENT

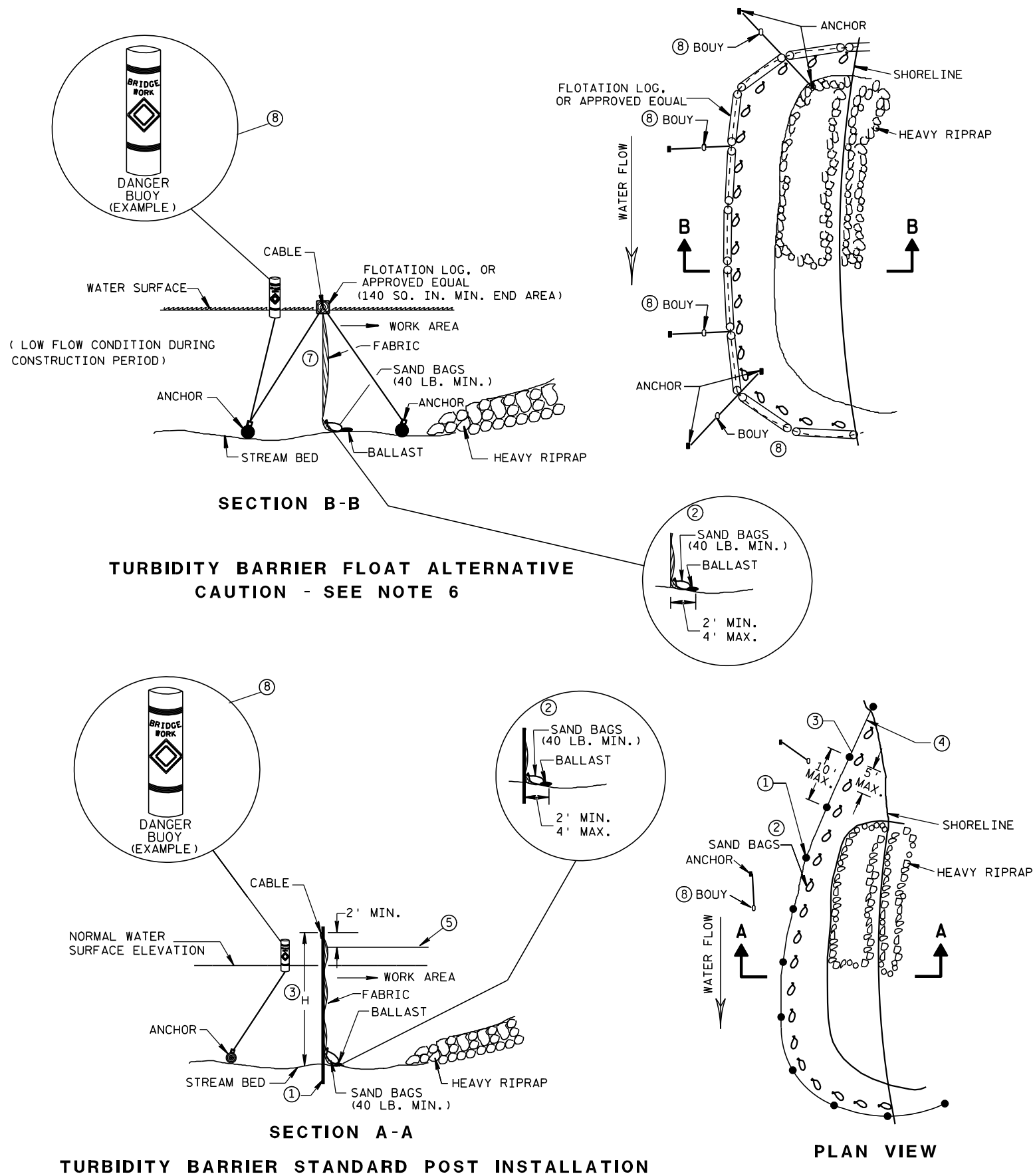
ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>4-29-05</u> DATE	<u>/S/ Beth Canestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER

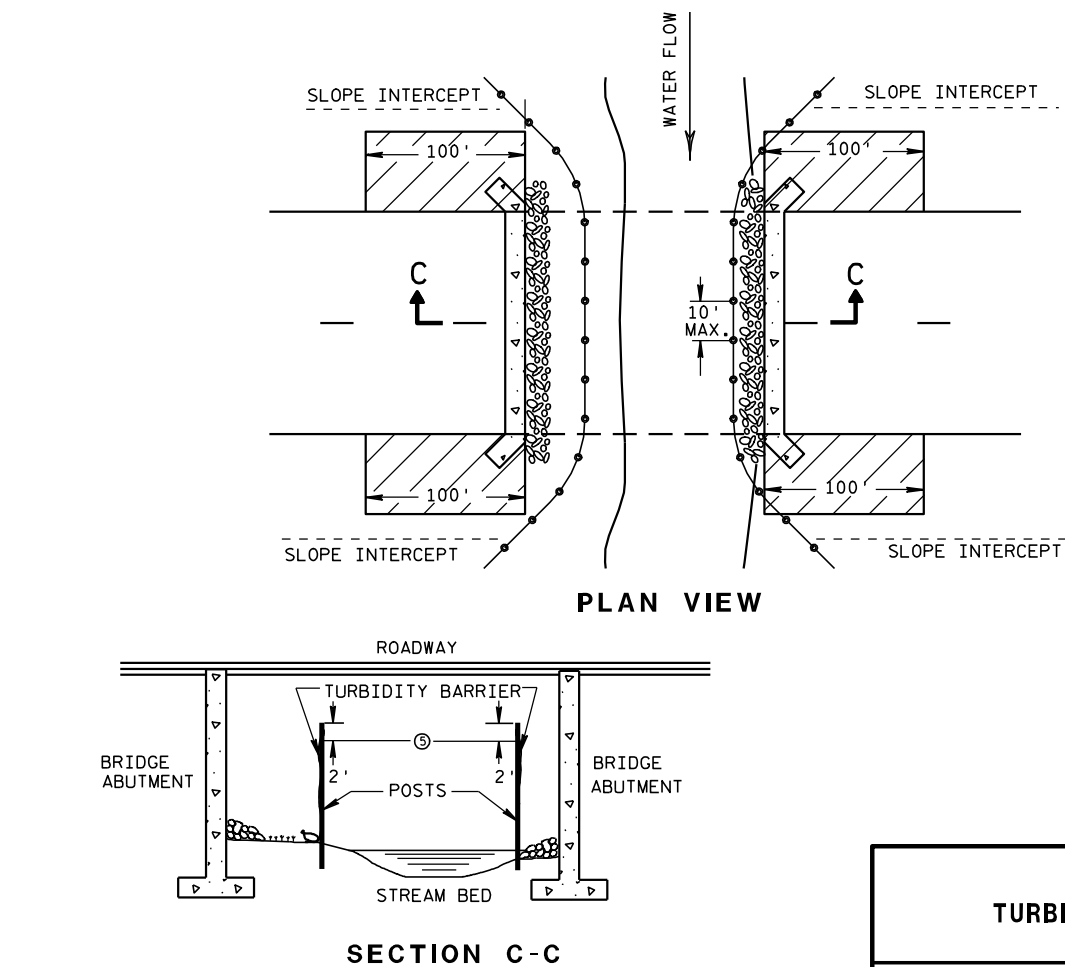


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES

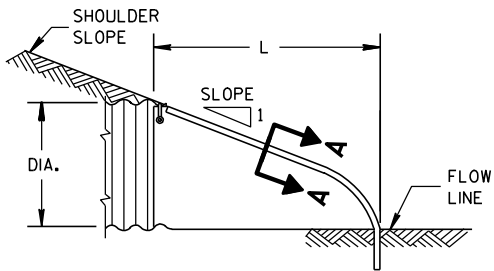
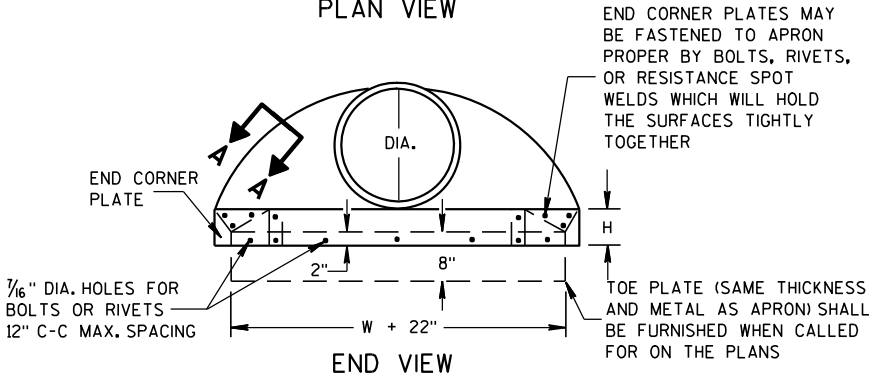
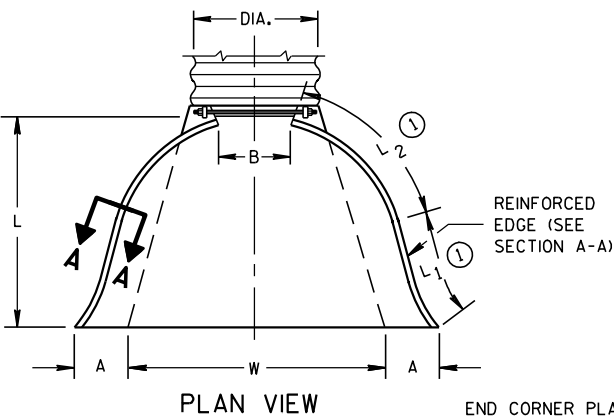
TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/04/02 DATE /S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY	
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1½")	L ₁ ①	L ₂ ①	W (±2")			
12	.064	.060	6	6	6	21	12	17½	24	2½ to 1	1 Pc.	
15	.064	.060	7	8	6	26	14	21¾	30	2½ to 1	1 Pc.	
18	.064	.060	8	10	6	31	15	28¼	36	2½ to 1	1 Pc.	
21	.064	.060	9	12	6	36	18	29⅝	42	2½ to 1	1 Pc.	
24	.064	.075	10	13	6	41	18	37¼	48	2½ to 1	1 Pc.	
30	.079	.075	12	16	8	51	18	52¼	60	2½ to 1	1 Pc.	
36	.079	.105	14	19	9	60	24	59¾	72	2½ to 1	2 Pc.	
42	.109	.105	16	22	11	69	24	75⅝	84	2½ to 1	2 Pc.	
48	.109	.105	18	27	12	78	24	81	90	2¼ to 1	3 Pc.	
54	.109	.105	18	30	12	84	30	85½	102	2¼ to 1	3 Pc.	
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.	
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.	
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.	
78	.109x	.105x	18	42	12	87	—	—	132	1½ to 1	3 Pc.	
84	.109x	.105x	18	45	12	87	—	—	138	1½ to 1	3 Pc.	
90	.109x	.105x	18	37	12	87	—	—	144	1½ to 1	3 Pc.	
96	.109x	.105x	18	35	12	87	—	—	150	1½ to 1	3 Pc.	

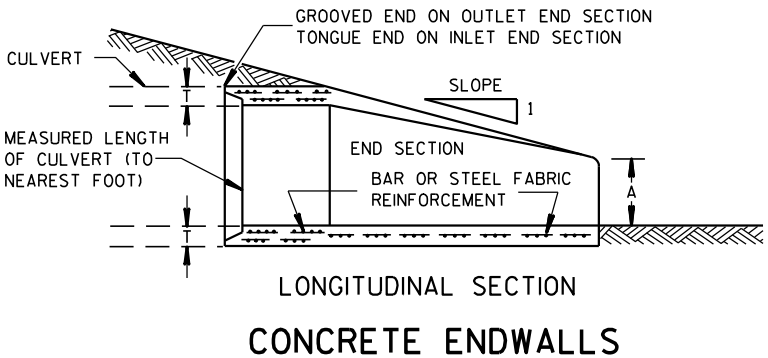
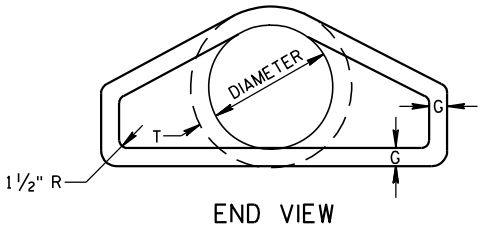
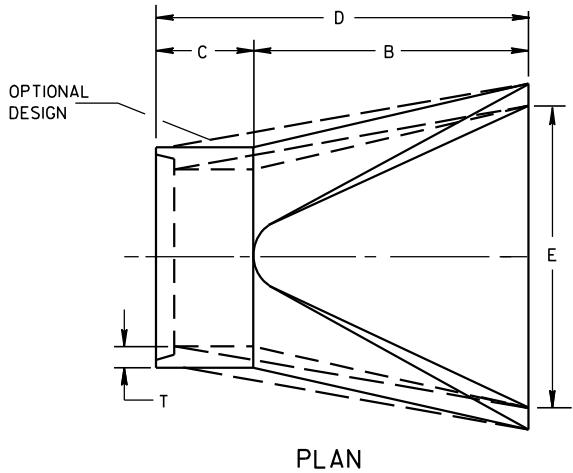
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



METAL ENDWALLS

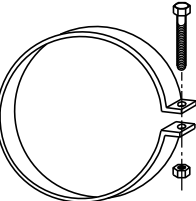
REINFORCED CONCRETE APRON ENDWALLS								
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE
	T	A	B	C	D	E	G	
12	2	4	24	48 ¹ / ₈	72 ¹ / ₈	24	2	3 to 1
15	2 ¹ / ₄	6	27	46	73	30	2 ¹ / ₄	3 to 1
18	2 ¹ / ₂	9	27	46	73	36	2 ¹ / ₂	3 to 1
21	2 ³ / ₄	9	36	37 ¹ / ₂	73 ¹ / ₂	42	2 ³ / ₄	3 to 1
24	3	9 ¹ / ₂	43 ¹ / ₂	30	73 ¹ / ₂	48	3	3 to 1
27	3 ¹ / ₄	10 ¹ / ₂	49 ¹ / ₂	24	73 ¹ / ₂	54	3 ¹ / ₄	3 to 1
30	3 ¹ / ₂	12	54	19 ³ / ₄	73 ¹ / ₂	60	3 ¹ / ₂	3 to 1
36	4	15	63	34 ³ / ₄	97 ³ / ₄	72	4	3 to 1
42	4 ¹ / ₂	21	63	35	98	78	4 ¹ / ₂	3 to 1
48	5	24	72	26	98	84	5	3 to 1
54	5 ¹ / ₂	27	65	33 ¹ / ₄ -35	98 ¹ / ₄ -100	90	5 ¹ / ₂	2 ¹ / ₂ to 1
60	6	30-35	60	39	99	96	5	2 to 1
66	6 ¹ / ₂	24-30	72-78	21-27	99	102	5 ¹ / ₂	2 to 1
72	7	24-36	78	21	99	108	6	2 to 1
78	7 ¹ / ₂	24-36	78	21	99	114	6 ¹ / ₂	2 to 1
84	8	36	90 ¹ / ₂	21	111 ¹ / ₂	120	6 ¹ / ₂	1 ¹ / ₂ to 1
90	8 ¹ / ₂	41	87 ¹ / ₂	24	111 ¹ / ₂	132	6 ¹ / ₂	1 ¹ / ₂ to 1

* MINIMUM
** MAXIMUM

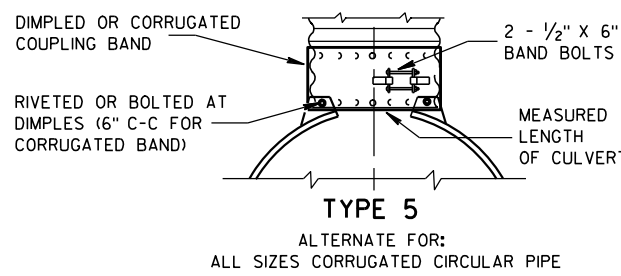
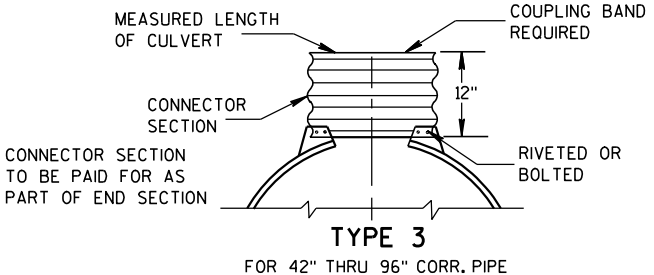
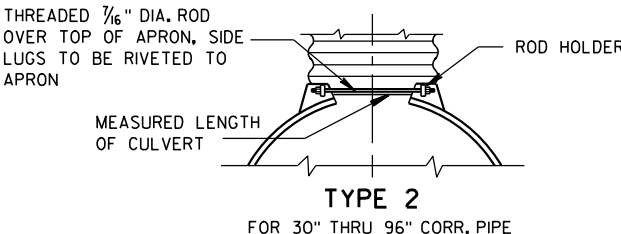
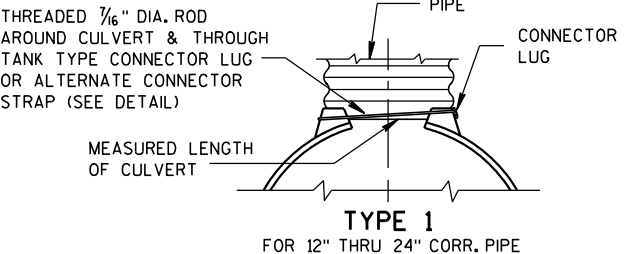


CONCRETE ENDWALLS

1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



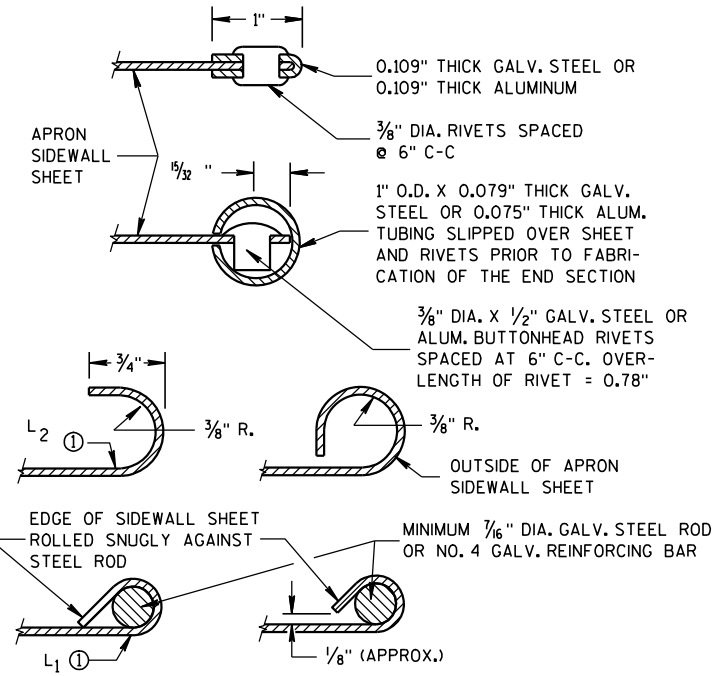
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

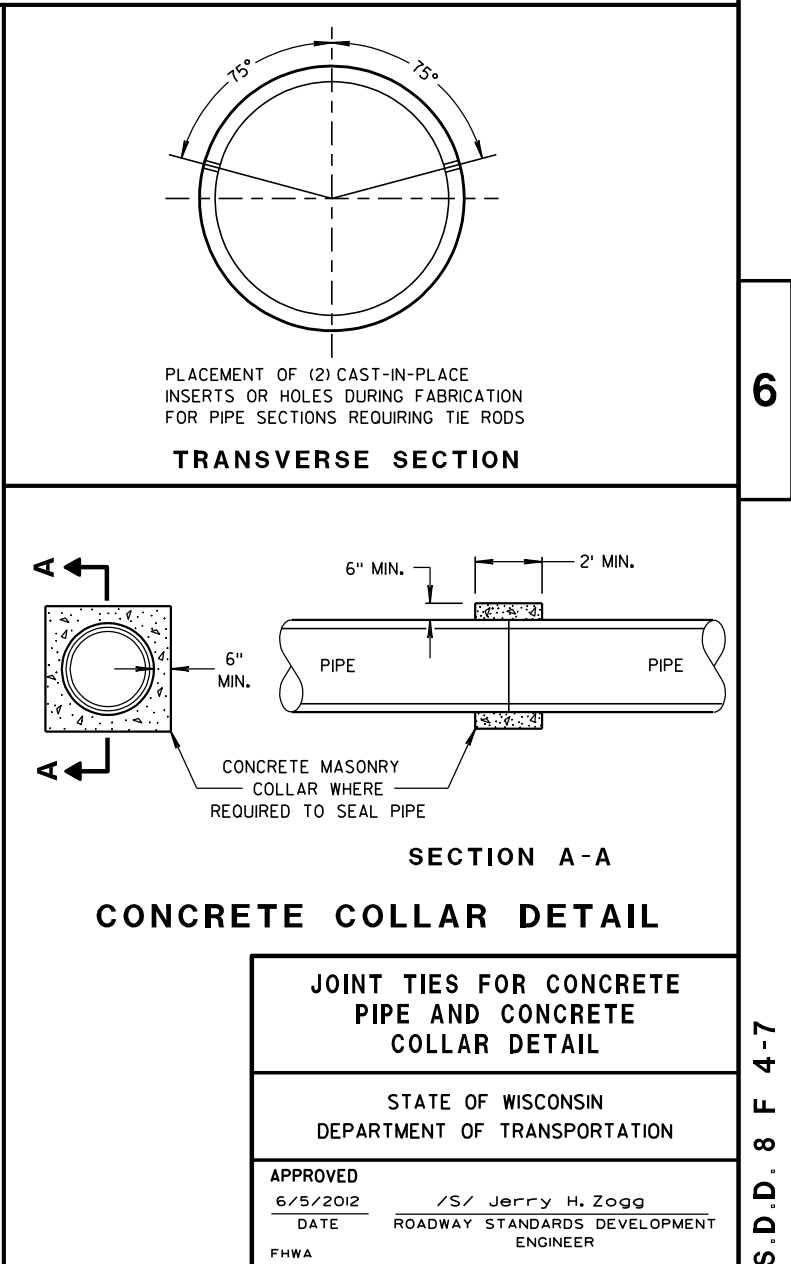
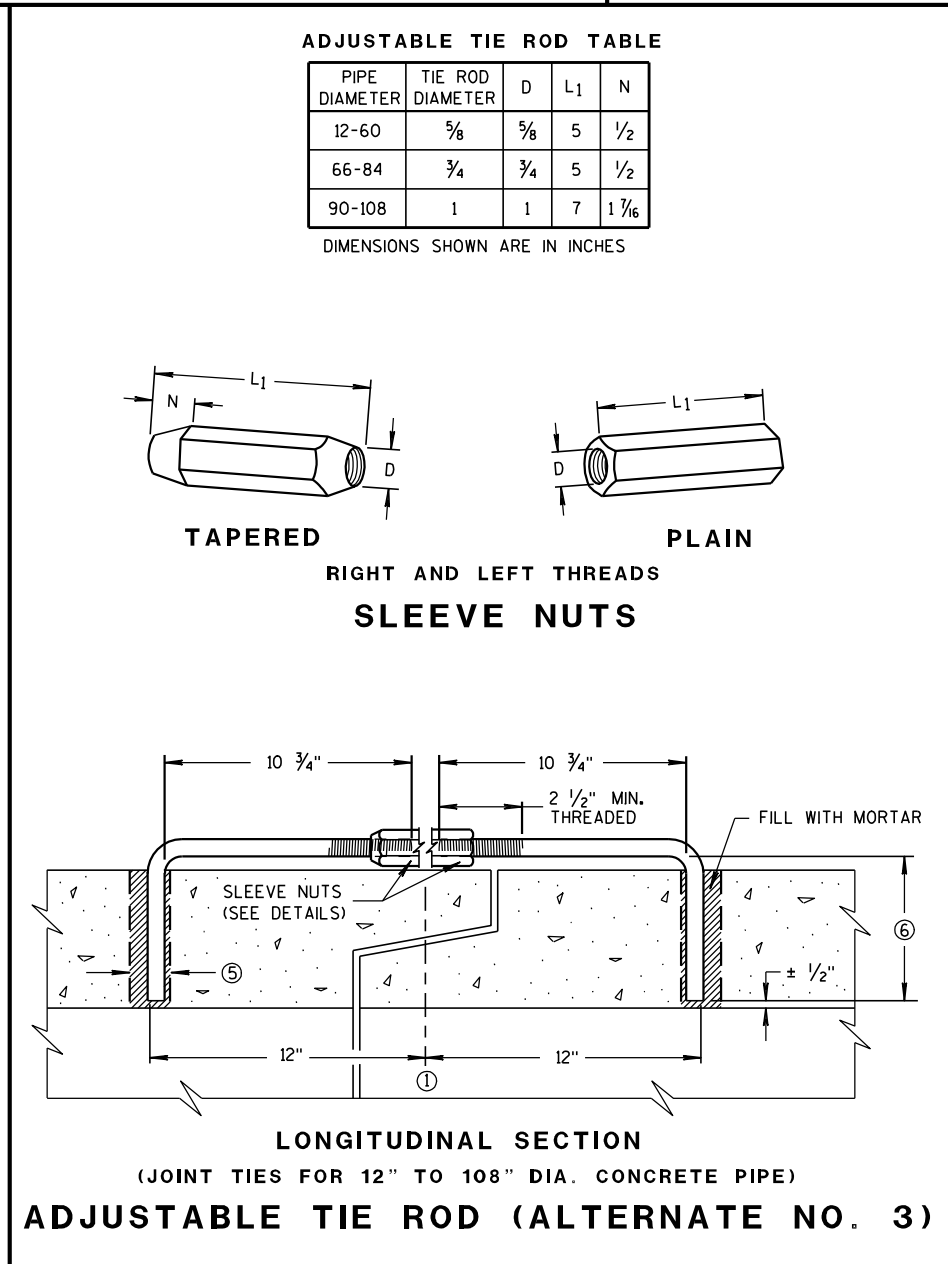
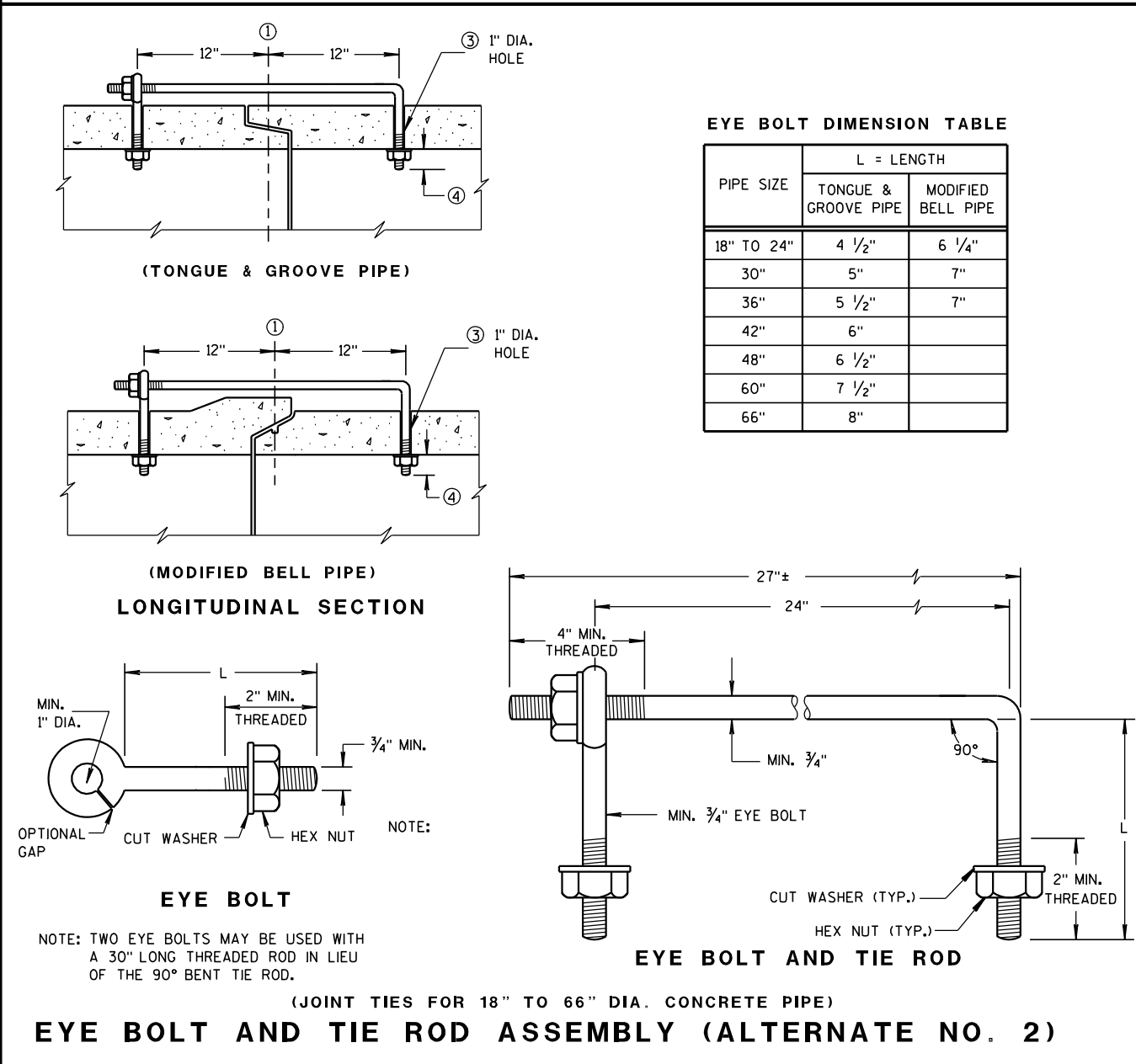
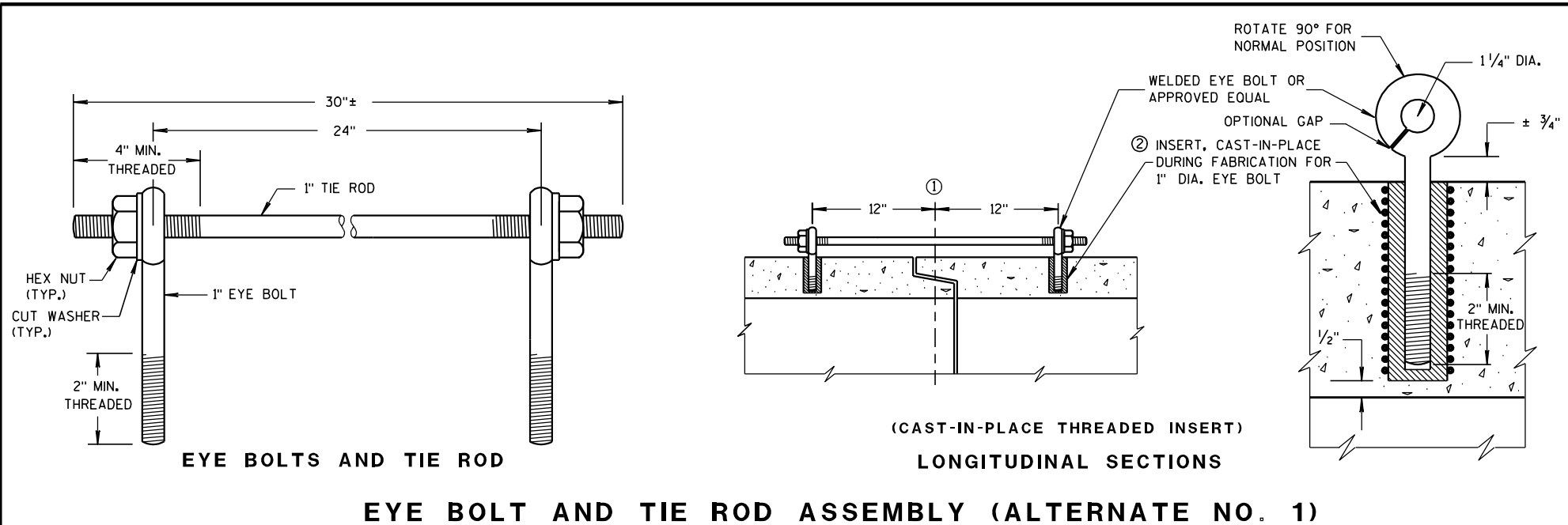
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

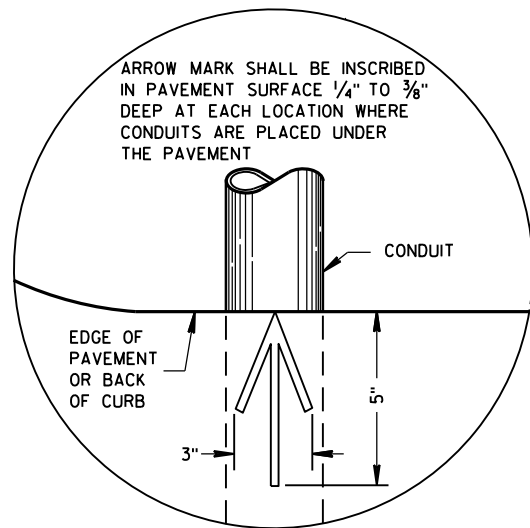
① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
CULVERT PIPE

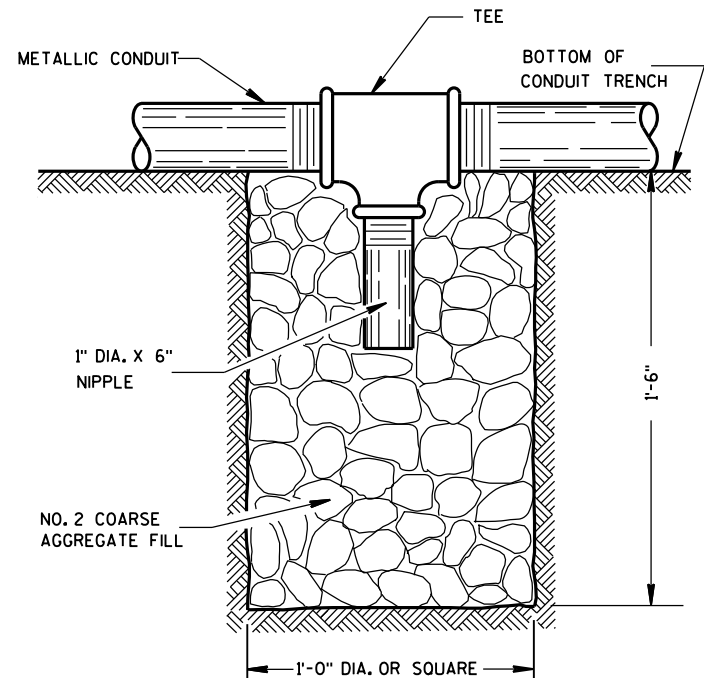
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



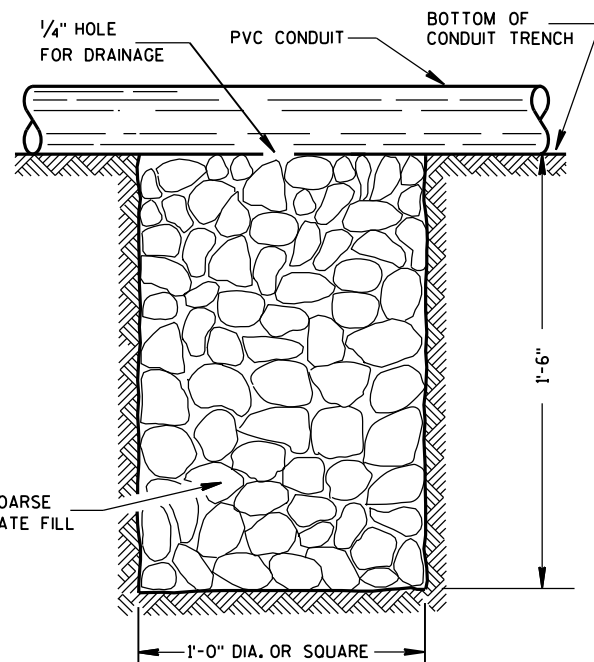


PLAN VIEW
ARROW MARK



NOTE: INSTALL AT LOCATIONS WHERE METALLIC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR METALLIC CONDUIT



NOTE: INSTALL AT LOCATIONS WHERE PVC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR PVC CONDUIT

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

METALLIC (STANDARD SPECIFICATION 652.2.2) OR NONMETALLIC (STANDARD SPECIFICATION 652.2.3) CONDUIT SHALL BE FURNISHED AND PLACED AS SHOWN.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

THE TRENCH SHALL NOT BE BACKFILLED PRIOR TO INSPECTION OF THE CONDUIT.

ALL METALLIC CONDUIT RACEWAY ENDS SHALL BE REAMED AND THREADED.

ALL METALLIC CONDUIT IN WHICH WIRE OR CABLE IS TO BE INSTALLED SHALL BE BUSHED WITH APPROVED THREADED BUSHINGS BEFORE INSTALLATION OF THE WIRE OR CABLE.

ALL METALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT TO BE INSTALLED SHALL BE CAPPED WITH THREADED PROTECTIVE CAPS, AS APPROVED BY THE ENGINEER.

ALL NONMETALLIC CONDUIT SHALL BE CAPPED OR PLUGGED IMMEDIATELY AFTER INSTALLATION AND SHALL REMAIN CAPPED OR PLUGGED UNTIL WIRE/CABLES ARE INSTALLED.

NONMETALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

BENDING OF PVC ELECTRICAL CONDUIT SHALL BE ACCOMPLISHED BY USING A BLANKET OR EMERSION TYPE TANK DESIGNED FOR THE PURPOSE OF BENDING PVC ELECTRICAL CONDUIT.

ALL CUT ENDS SHALL BE TRIMMED INSIDE AND OUTSIDE TO REMOVE ALL ROUGH EDGES ON NONMETALLIC CONDUIT. (SEE NEC 347.5)

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY U.L. LISTED ADAPTER FITTINGS SHALL BE USED.

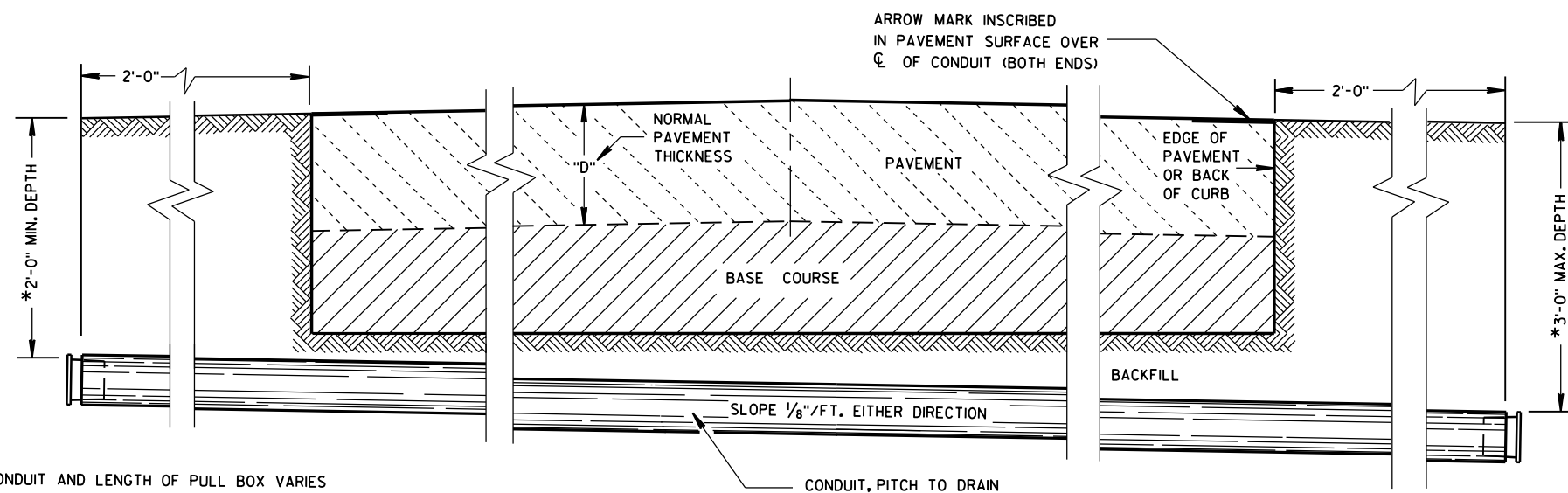
PRIOR TO CONDUIT ACCEPTANCE, CONDUIT CAPS OR PLUGS SHALL BE REMOVED, AND THE CAPS, PLUGS AND CONDUIT ENDS SHALL BE THOROUGHLY CLEANED AND THEN THE CAPS OR PLUGS REINSTALLED TO ENSURE THAT THE CAPS OR PLUGS CAN BE EASILY REMOVED IN THE FUTURE.

ALL CONDUIT BEING FURNISHED AND INSTALLED SHALL HAVE THE U.L. LABEL FIRMLY ATTACHED.

CONDUIT RUNS SHALL BE THE SAME SIZE OF CONDUIT FROM ONE END TO THE OTHER (FROM PULL BOX TO PULL BOX-OR-JUNCTION BOX TO JUNCTION BOX-OR-BASE TO BASE, ETC.).

TRACER WIRE SHALL BE INSTALLED AS STATED IN THE STANDARD SPECIFICATION, ITEM 652.3.1.1.

ALL CONDUIT RUNS SHALL BE STRAIGHT (WITHOUT BENDS) FROM PULL BOX TO PULL BOX, PULL BOX TO BASE AND BASE TO BASE AS SHOWN ON THE PLANS.



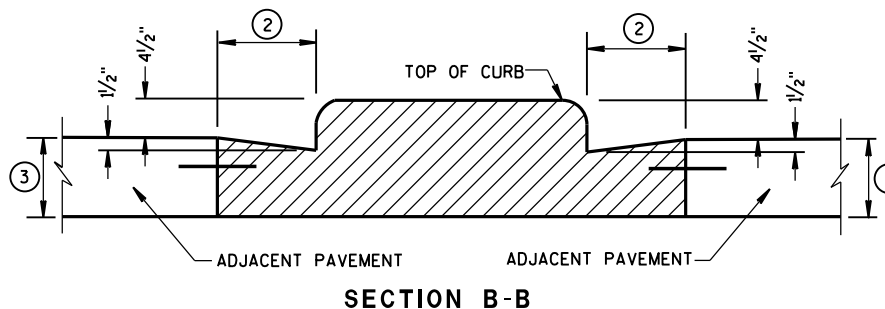
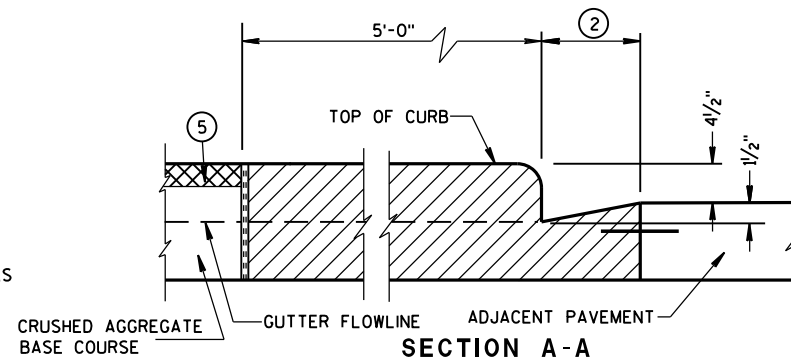
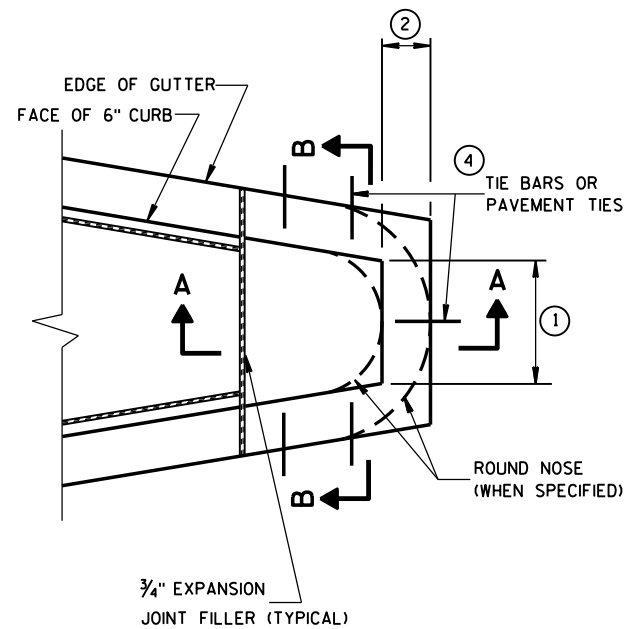
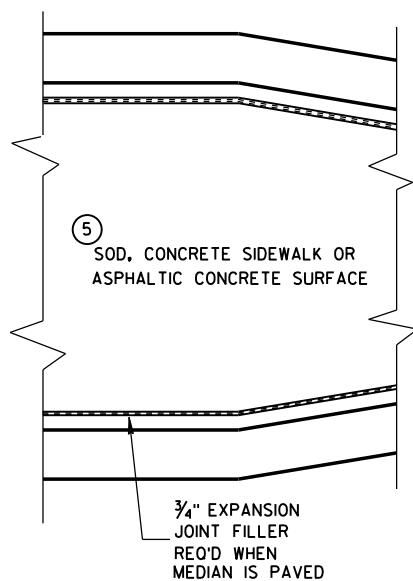
*DEPTH OF CONDUIT AND LENGTH OF PULL BOX VARIES WITH HEIGHT OF CURB USED. ALSO SEE PULL BOX S.D.D. 9B4

SIDE ELEVATION
DETAIL FOR CONDUIT UNDER PAVED HIGHWAYS

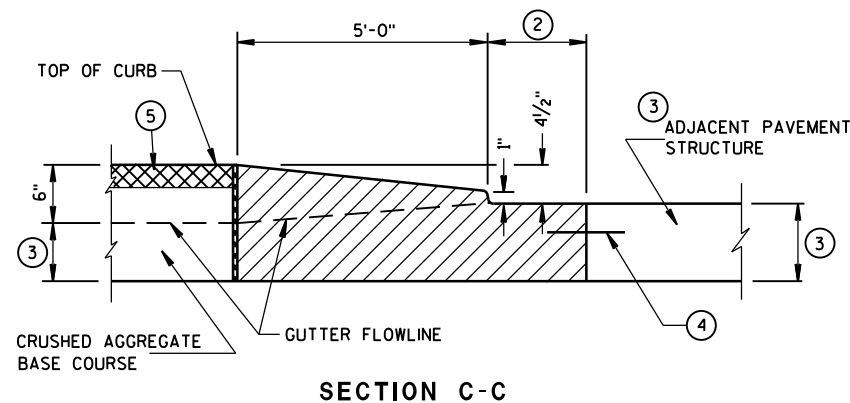
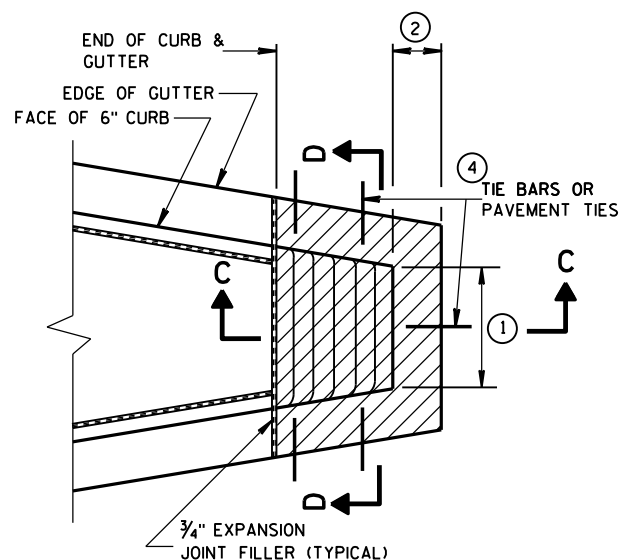
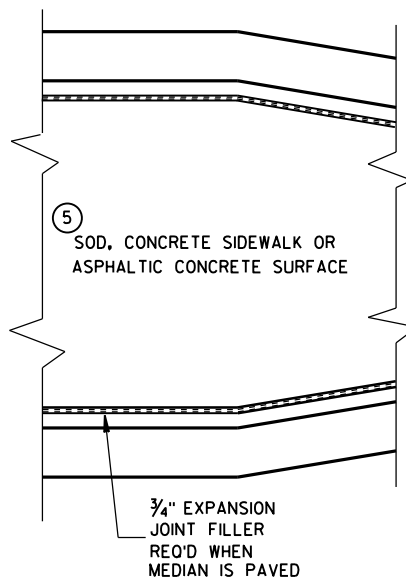
CONDUIT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

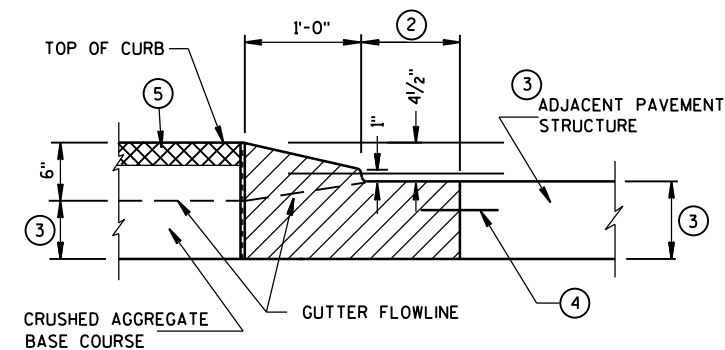
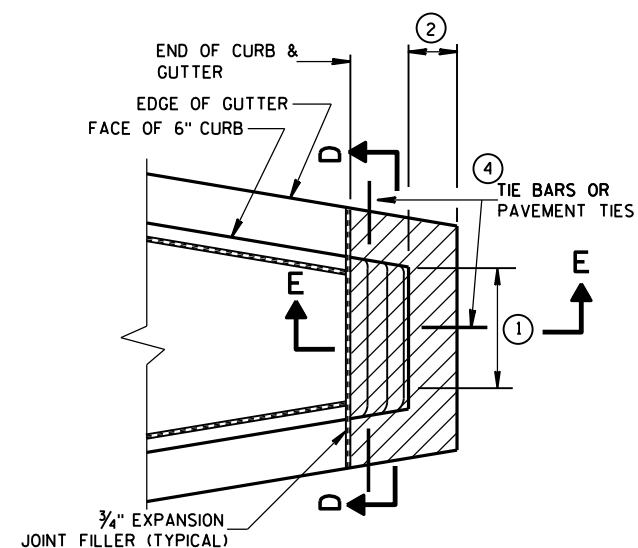
APPROVED
June, 2015 /S/ Ahmet Demirbilek
DATE STATE ELECTRICAL ENGINEER
FHWA



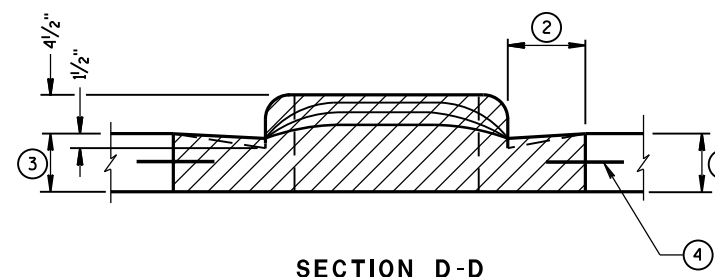
CONCRETE MEDIAN BLUNT NOSE DETAIL



CONCRETE MEDIAN SLOPED NOSE TYPE 1



CONCRETE MEDIAN SLOPED NOSE TYPE 2



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① SEE PLAN FOR MEDIAN NOSE WIDTH AND RADIUS (FOR ROUND NOSE ALTERNATE).
- ② WIDTH OF GUTTER TO MATCH EXISTING ADJACENT GUTTER OR AS SPECIFIED ELSEWHERE IN THE PLAN.
- ③ DEPTH EQUAL TO ADJACENT PAVEMENT. ADJACENT PAVEMENT STRUCTURE DETAILS ARE SHOWN ON THE PLAN. TYPICAL OPTIONS ARE:
 - (1) NEW OR EXISTING CONCRETE PAVEMENT.
 - (2) ASPHALTIC CONCRETE PAVEMENT OVER NEW OR EXISTING CONCRETE BASE COURSE.
 - (3) ASPHALTIC CONCRETE PAVEMENT OVER CRUSHED AGGREGATE BASE COURSE.

- ④ TIE BARS OR PAVEMENT TIES REQUIRED IN NEW CONCRETE PAVEMENT OR CONCRETE BASE COURSE. TIE BARS SHALL BE NO. 4 X 2'-0" SPACED AT 2'-0" C-C.

PAVEMENT TIES REQUIRED IN EXISTING CONCRETE BASE COURSE. PAVEMENT TIES SHALL BE NO. 6 X 1'-0" SPACED AT 3'-0" C-C INSTALLED ON A HORIZONTAL SKEW OF 6:1. THE DIRECTION OF SKEW SHALL ALTERNATE AFTER EVERY ONE OR TWO BARS.

- ⑤ SURFACE TYPE AND DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

CONCRETE MEDIAN NOSE

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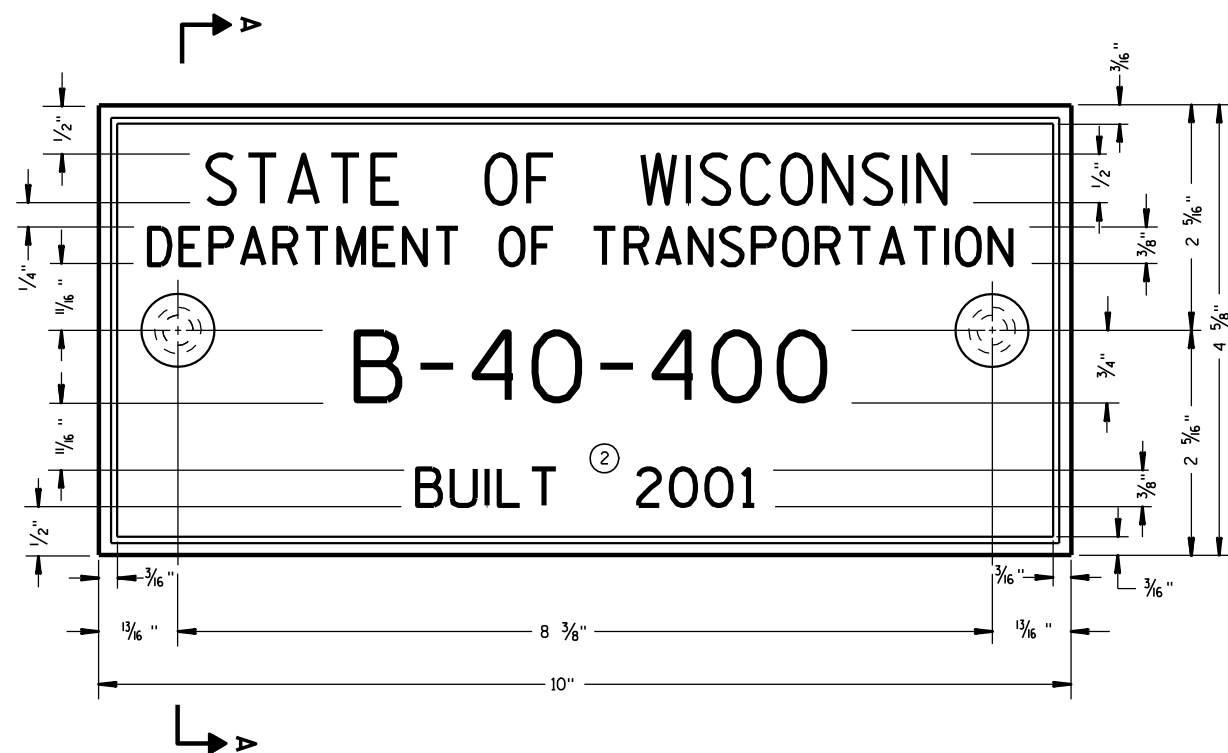
APPROVED

6/8/2006

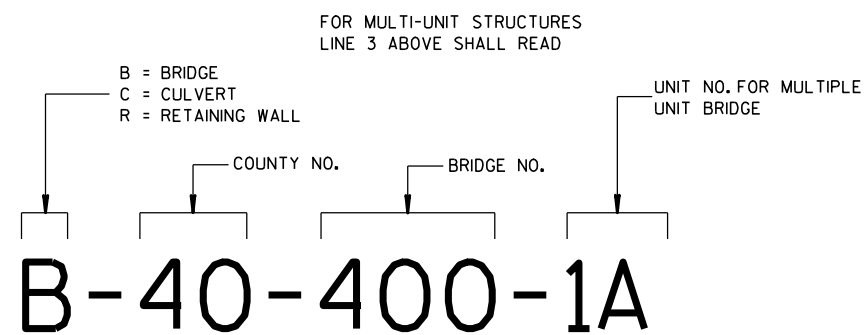
DATE

FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



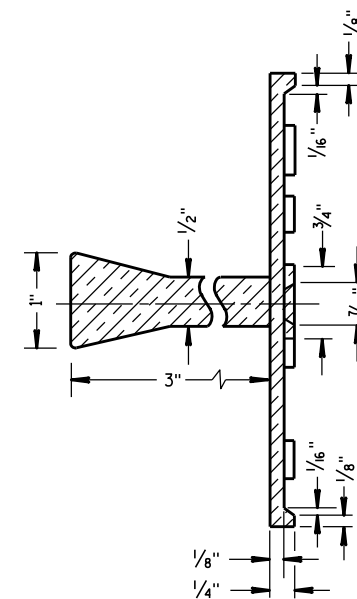
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

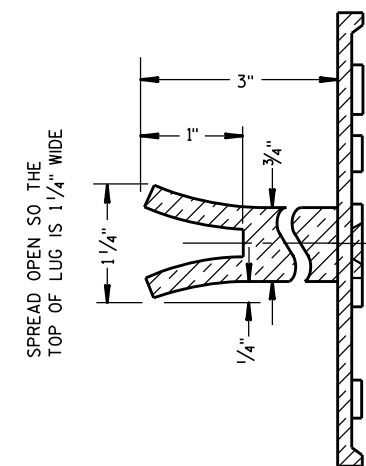
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

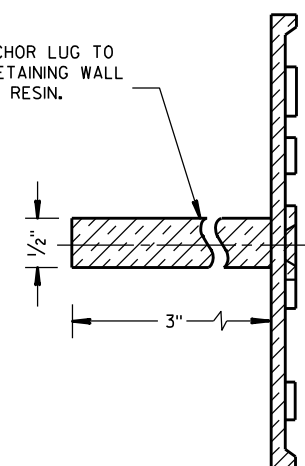


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

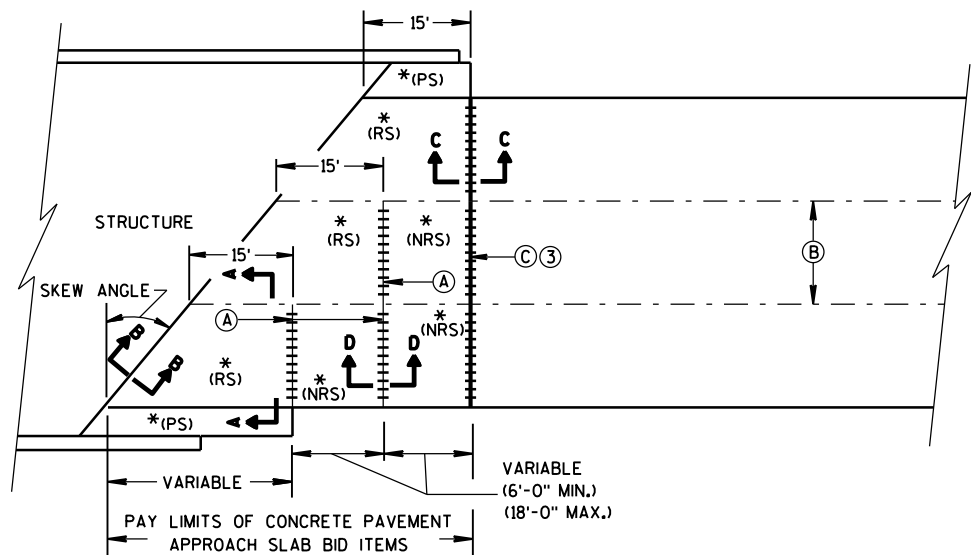
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

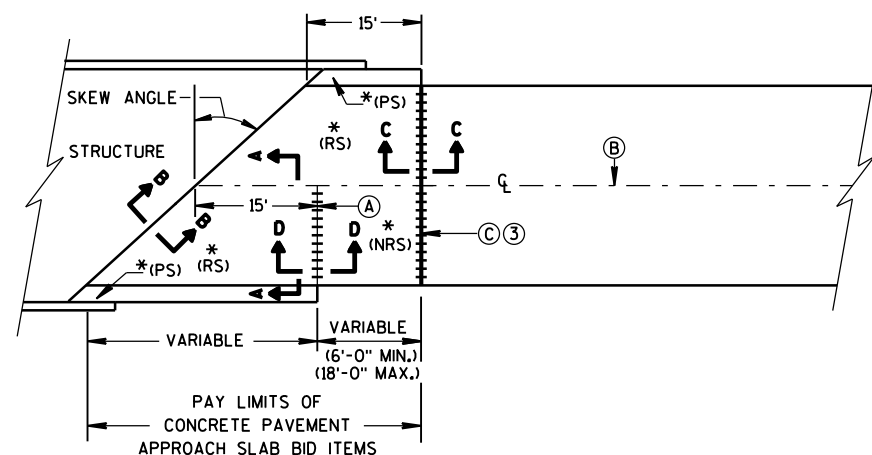
3/26/10
DATE

FHWA

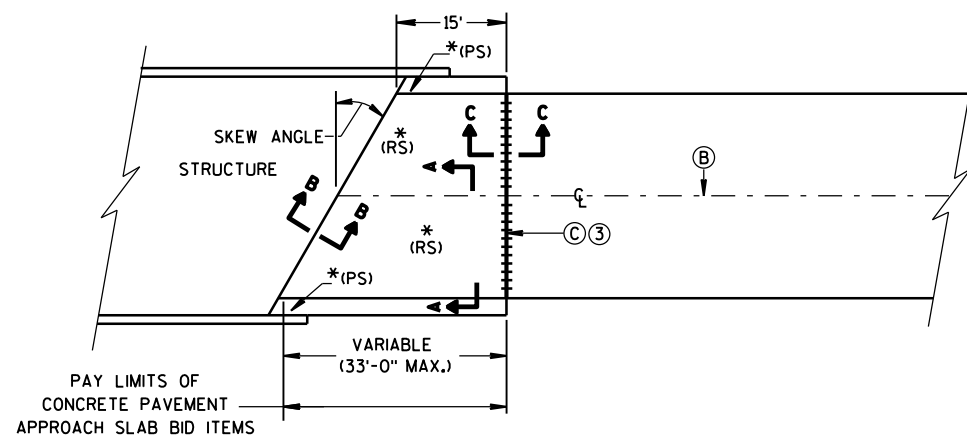
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



**SKewed APPROACH
(PAVEMENT MORE THAN 2 LANES)**



**SKews > 20°
(PAVEMENT WIDTH ≤ 30')**

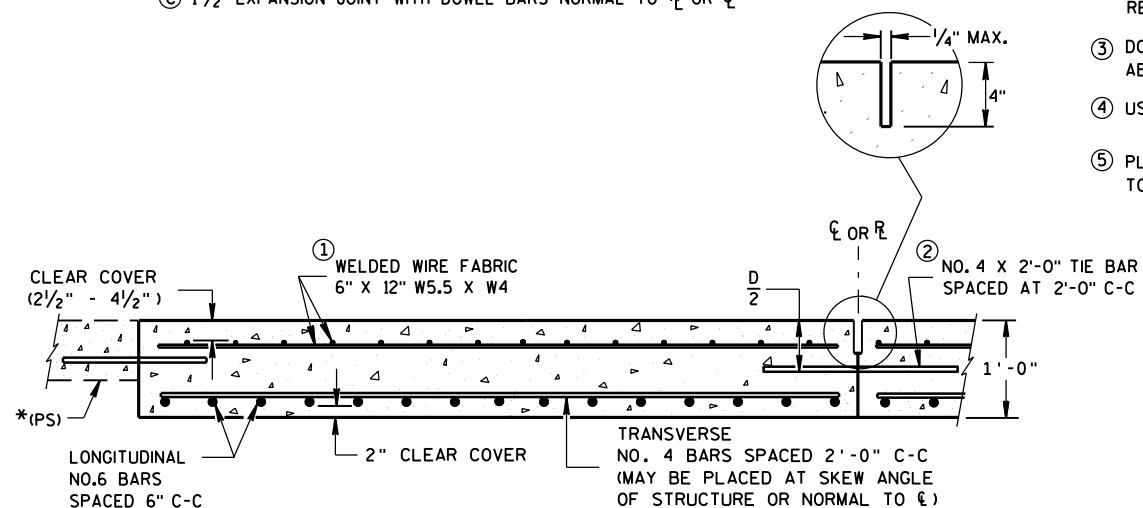


**SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')
APPROACH SLAB AND ADJACENT PAVEMENT**

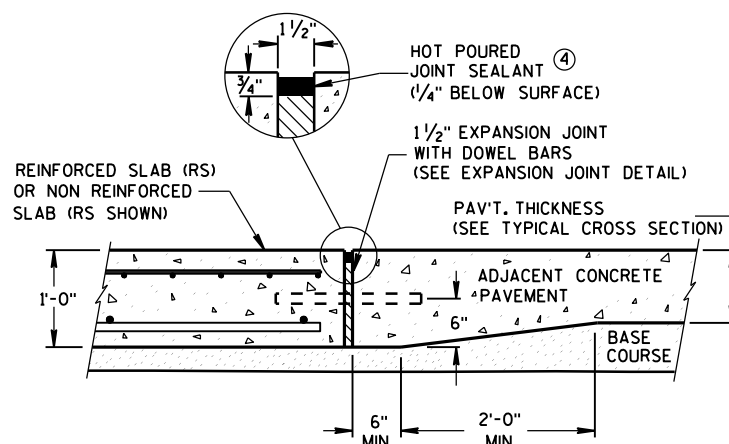
* (RS) = REINFORCED CONCRETE SLAB
* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
(SEE DETAILS ELSEWHERE IN THE PLAN)
* (NRS) = NON-REINFORCED CONCRETE SLAB

*** STANDARD DOWEL BAR DIAMETER
(SEE SDD 13C11, & SDD 13C13)

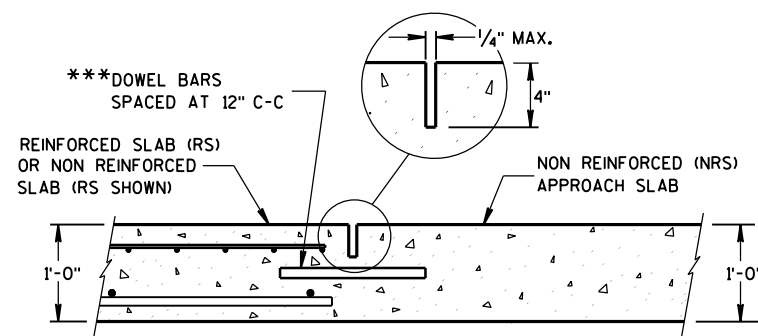
- (A) STANDARD CONTRACTION JOINT NORMAL TO ℓ OR ℓ_c
(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO ℓ OR ℓ_c



**SECTION A-A
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**



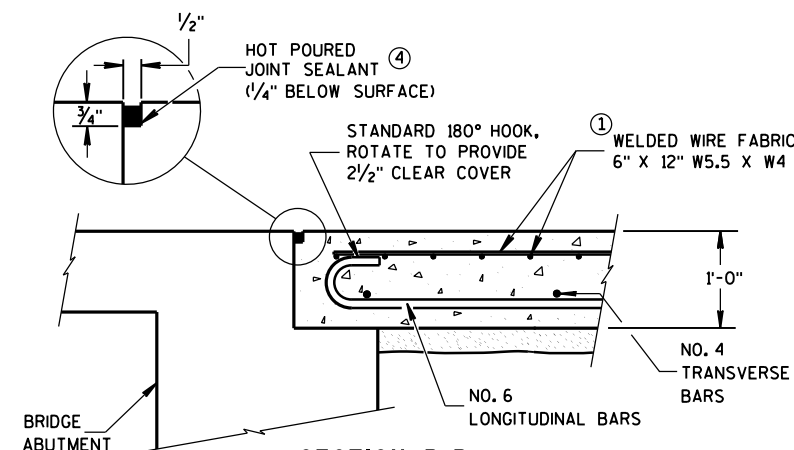
**SECTION D-D
CONTRACTION JOINT**

GENERAL NOTES

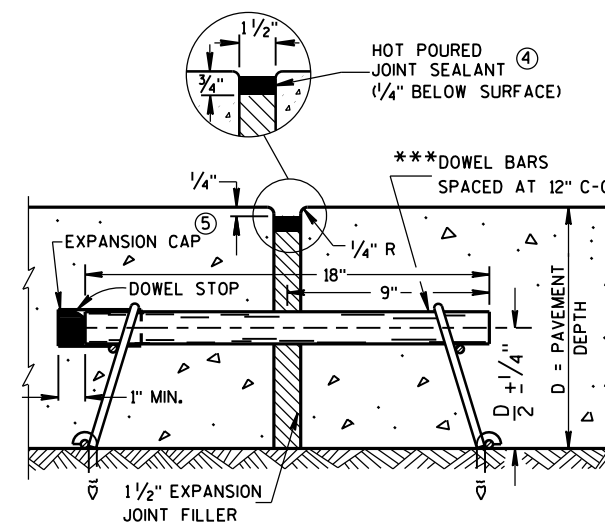
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B
BEND DETAIL
BOTTOM REINFORCEMENT**

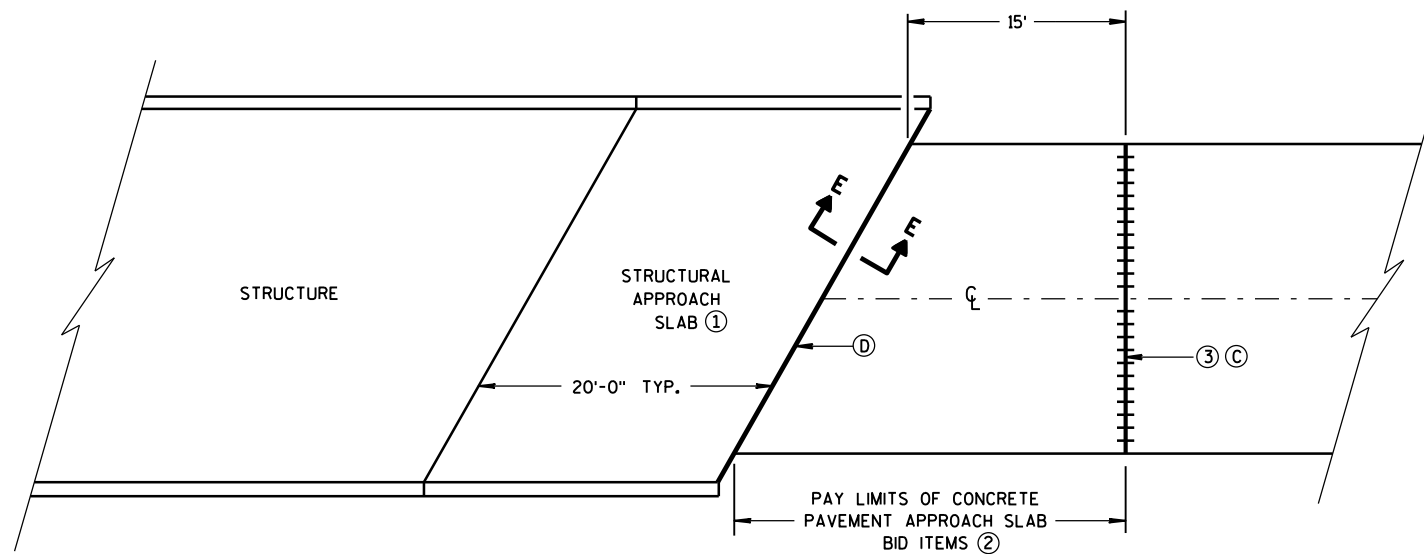


EXPANSION JOINT DETAIL

**CONCRETE PAVEMENT
APPROACH SLAB**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA

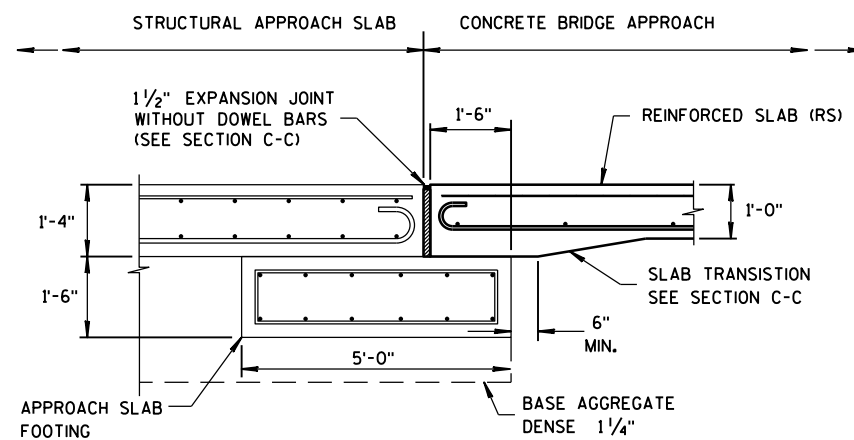
**BRIDGE APPROACHES****GENERAL NOTES**

ALL PROJECTS THAT INVOLVE A STRUCTURAL APPROACH SLAB WILL ALSO HAVE A CONCRETE PAVEMENT APPROACH SLAB.

- ① SEE BRIDGE PLAN.
- ② CONFORM TO SHEET 13 B 2(A) FOR CONCRETE PAVEMENT APPROACH SLAB DETAILS.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.

③ 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO R_L OR C_L

④ 1½" EXPANSION JOINT (NO DOWELS)

**SECTION E-E****FOOTING DETAIL**

STRUCTURAL APPROACH SLAB TO CONCRETE BRIDGE APPROACH

**STRUCTURAL APPROACH SLAB
AND CONCRETE PAVEMENT
APPROACH SLAB**

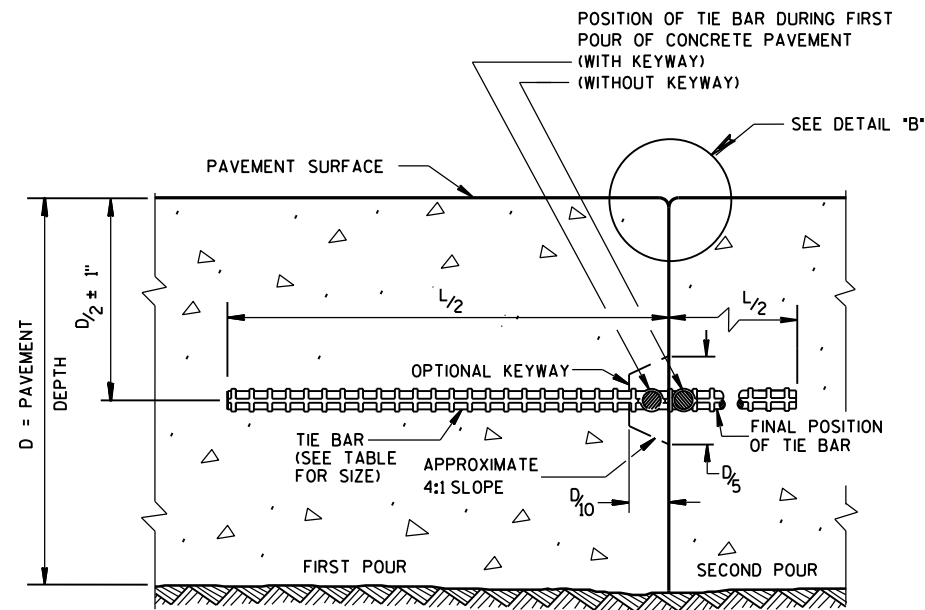
**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

APPROVED

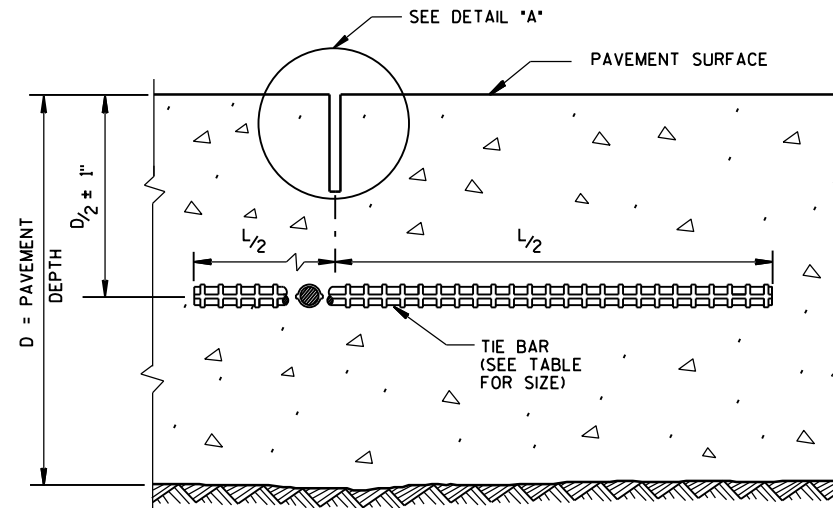
June, 2015
DATE

FHWA

/S/ Peter Kemp, P.E.
PAVEMENT SUPERVISOR



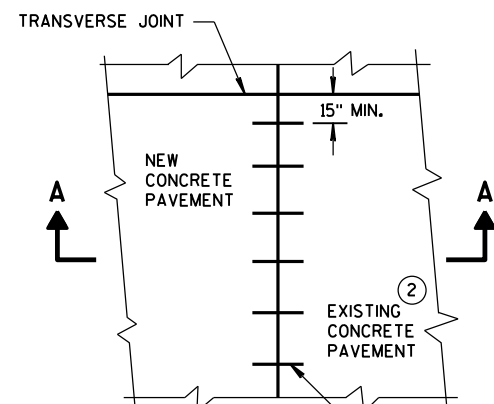
CONSTRUCTION JOINT



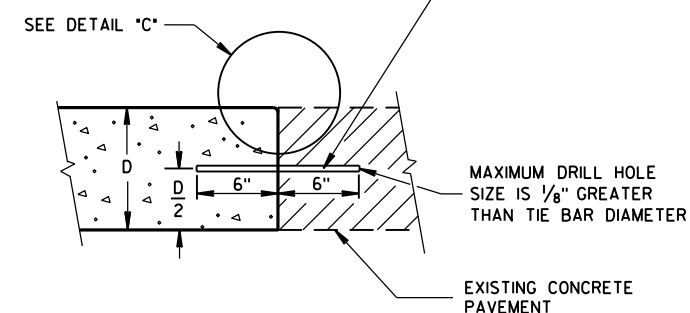
SAWED JOINT

GENERAL NOTES

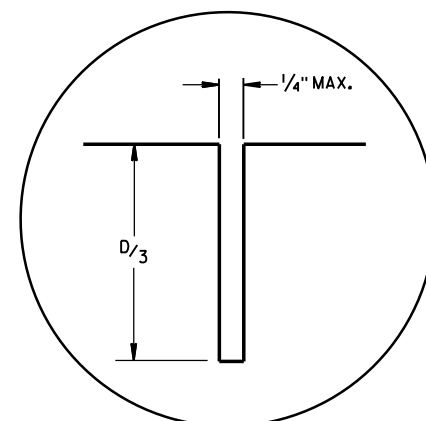
- DO NOT SEAL OR FILL LONGITUDINAL JOINTS.
- CREATE A LONGITUDINAL JOINT FOR PAVEMENT WIDTHS GREATER THAN 15 FEET.
- CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.
- ① ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.
- ② PAVEMENT THAT WAS IN PLACE PRIOR TO THE CONTRACT.



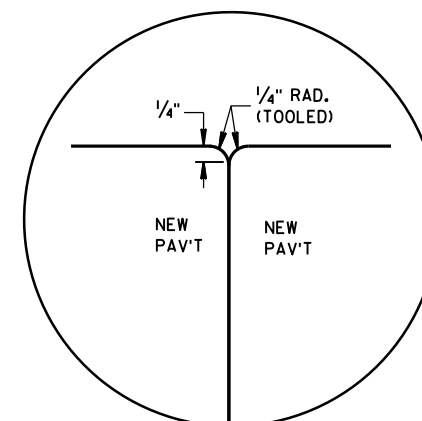
PLAN VIEW



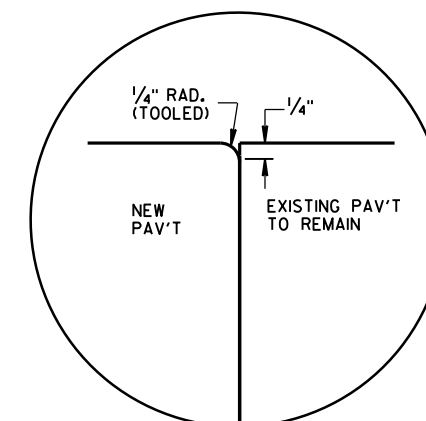
SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT
TIE BARS ANCHORED
INTO EXISTING PAVEMENT



DETAIL "A"



DETAIL "B"

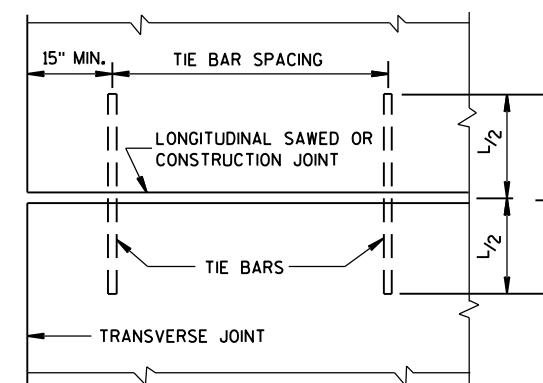


DETAIL "C"

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

- * SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)
- ** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

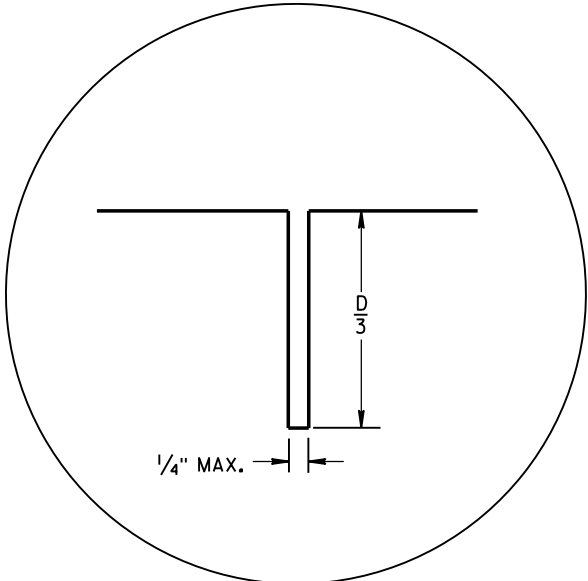


PLAN VIEW
SHOWING LOCATION OF TIE BARS

CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

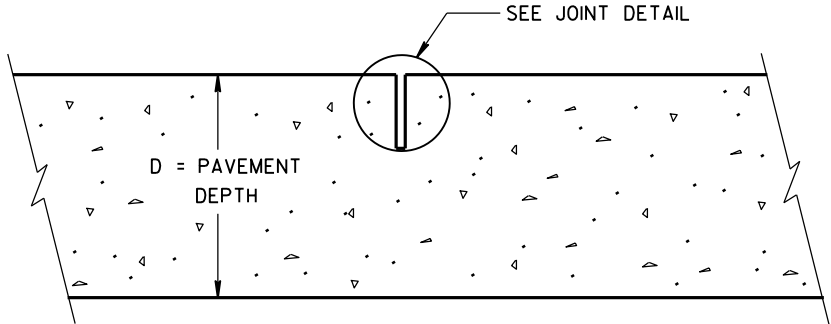
APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA



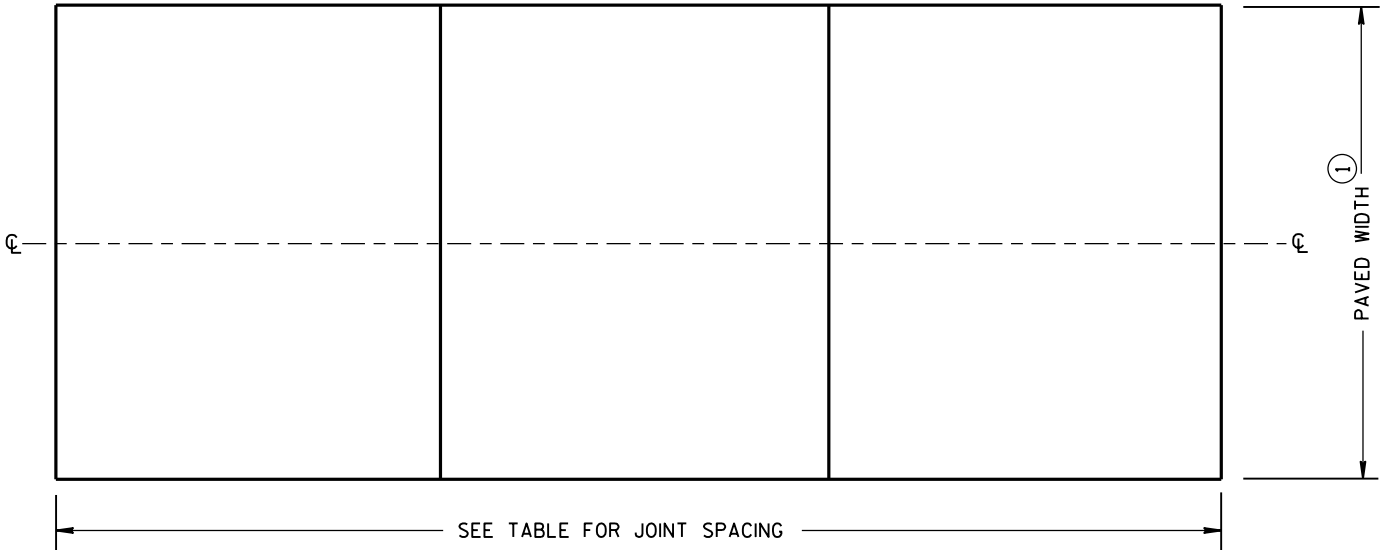
JOINT DETAIL

PAVEMENT DEPTH AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	CONTRACTION JOINT SPACING
6", 6 1/2"	12'
7", 7 1/2"	14'
8" & ABOVE	15'



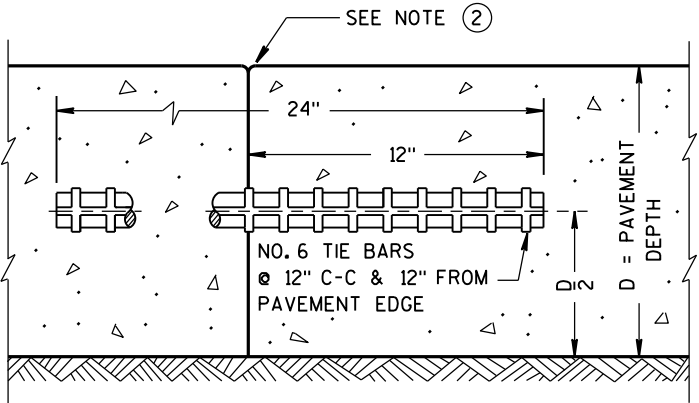
CONTRACTION JOINT



CONTRACTION JOINT LOCATIONS

GENERAL NOTES

- CONTRACTION JOINTS
- CONSTRUCT TRANSVERSE CONTRACTION JOINTS NORMAL TO THE CENTERLINE.
- LOCATE AND ORIENT CONTRACTION JOINTS THROUGH INTERSECTIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.
- DO NOT SEAL OR FILL CONTRACTION JOINTS.
- CONSTRUCTION JOINTS
- LOCATE CONSTRUCTION JOINTS A MINIMUM OF 6 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO THE CONTRACTION JOINTS.
- FORM OR SAW CONSTRUCTION JOINTS.
- THE CONTRACTOR MAY INSERT TIE BARS THROUGH THE HEADER BOARD AFTER THE CONCRETE HAS BEEN PLACED.
- ① REFER TO TYPICAL CROSS SECTIONS FOR PAVED WIDTH AND LOCATION OF LONGITUDINAL JOINTS.
- ② PROVIDE A SMOOTH VERTICAL FACE FOR THE ENTIRE DEPTH OF THE PAVEMENT WHEN FORMING CONSTRUCTION JOINTS. PROVIDE A 1/4-INCH RADIUS AT FORMED JOINTS.

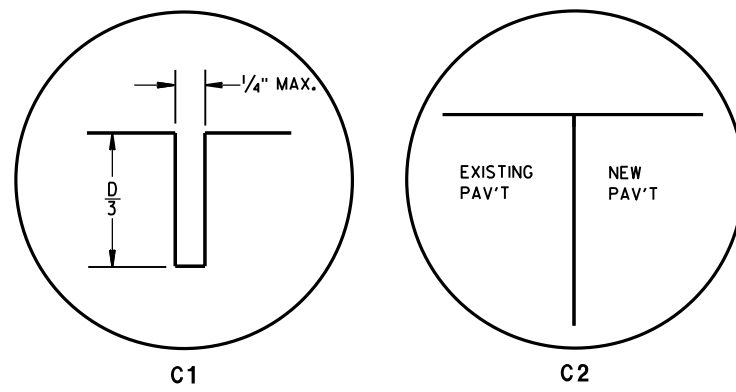


TIED TRANSVERSE CONSTRUCTION JOINT

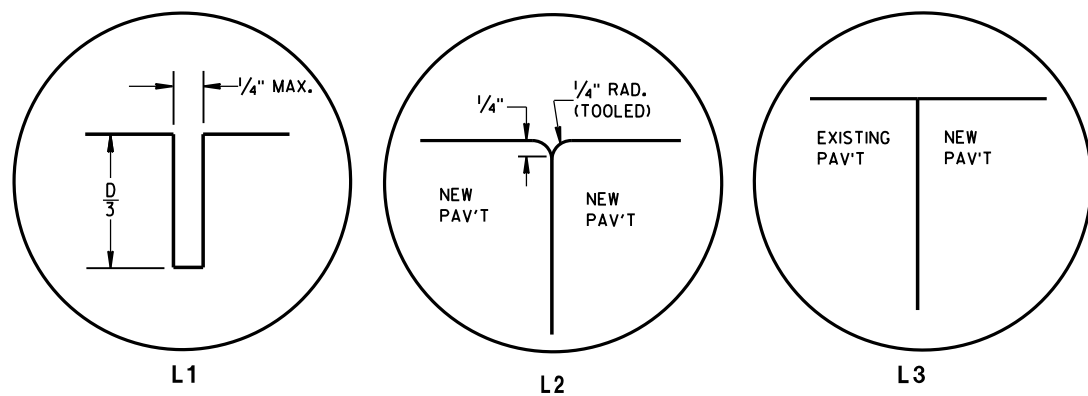
URBAN
NON-DOWELED CONCRETE
PAVEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

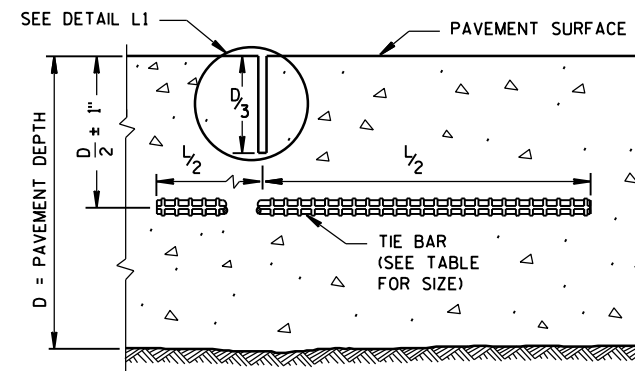
APPROVED
5-3-2013 /S/ Deb Bischoff
DATE PAVEMENT POLICY & DESIGN ENGINEER
FHWA



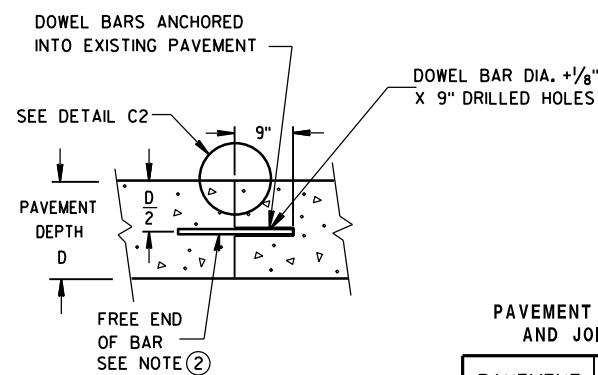
TRANSVERSE JOINTS



LONGITUDINAL JOINTS



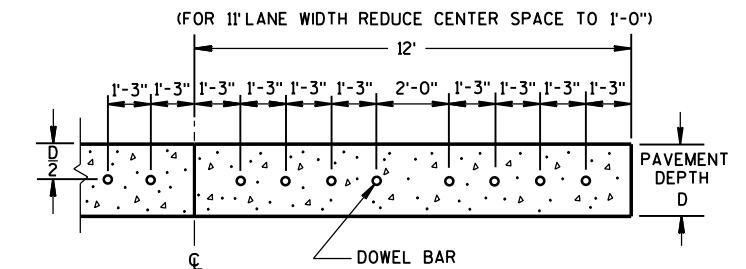
SECTION C-C
SAWED JOINT



SECTION D-D

PAVEMENT DEPTH, DOWEL BAR SIZE AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6, 6 1/2"	NONE	12'
7, 7 1/2"	1"	14'
8, 8 1/2"	1 1/4"	15'
9, 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'



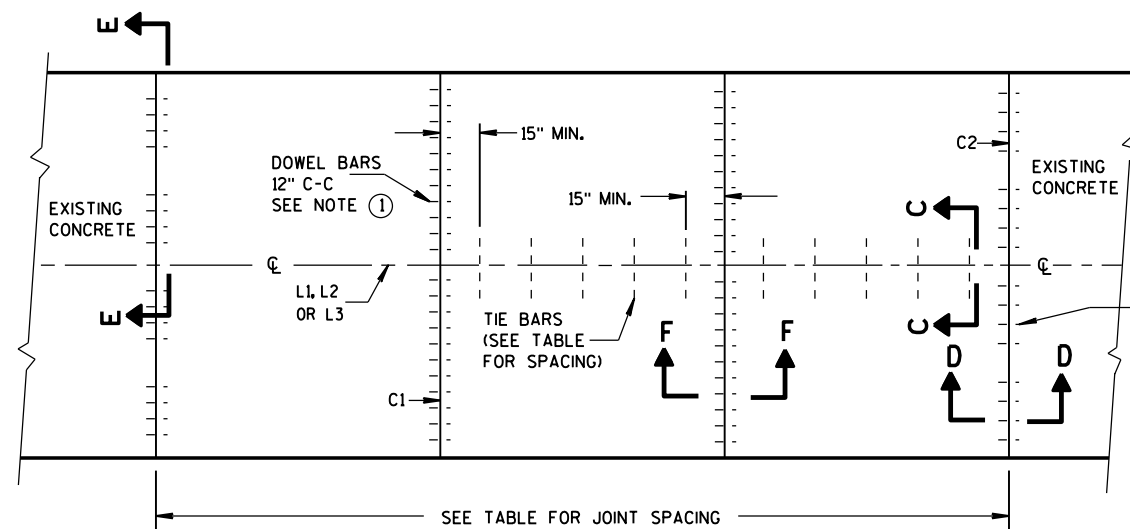
SECTION E-E
SPACING OF DOWEL BARS
ANCHORED INTO EXISTING PAVEMENT

TIE BAR TABLE

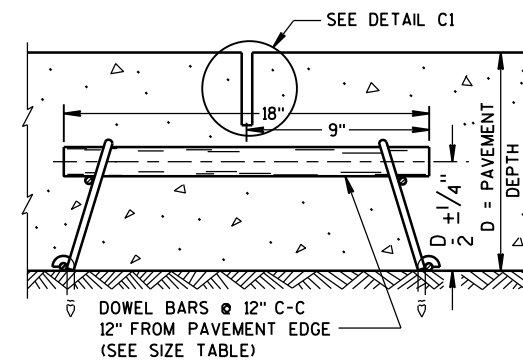
PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4*	30"	24"***

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

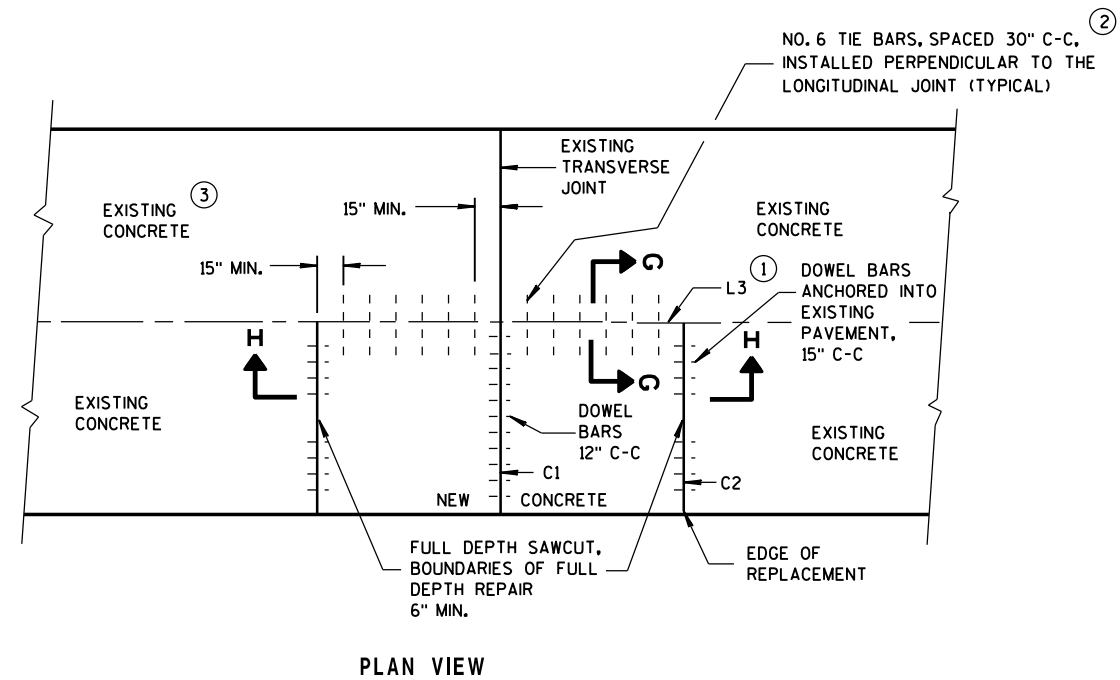
** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.



PLAN VIEW
CONCRETE BASE
CONTRACTION JOINT LOCATIONS



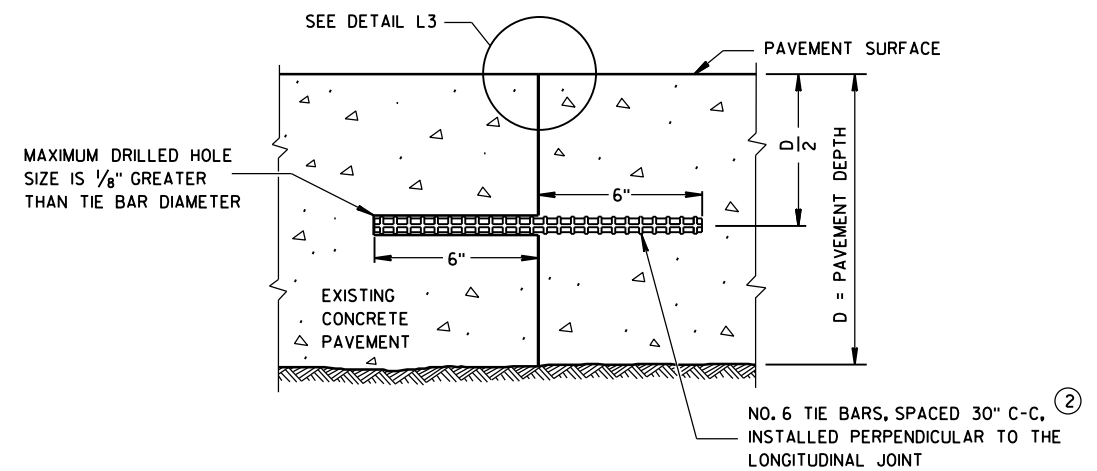
SECTION F-F
CONTRACTION JOINT



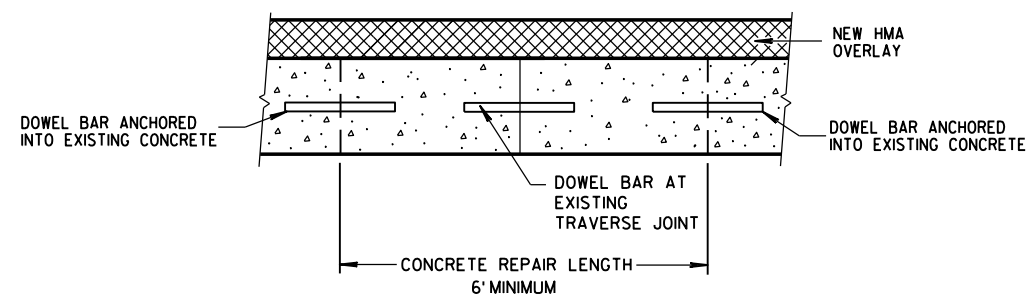
SINGLE LANE CONCRETE BASE REPAIR

GENERAL NOTES

- ① USE AN ENGINEER-APPROVED BOND BREAKER (E.G. RELEASE AGENT, CURING COMPOUND) AT THE LONGITUDINAL JOINT IN LIEU OF TIE BARS FOR SINGLE LANE CONCRETE BASE REPAIRS UP TO 15 FEET IN LENGTH.
- ② ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.
- ③ PAVEMENT THAT WAS IN PLACE PRIOR TO THE CONTRACT.



TIE BARS ANCHORED INTO EXISTING PAVEMENT



SECTION H-H

CONCRETE BASE

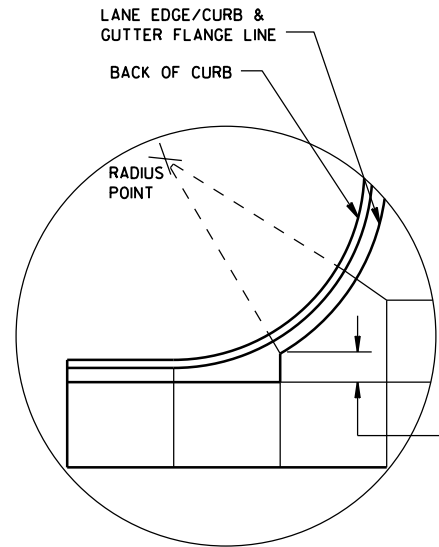
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

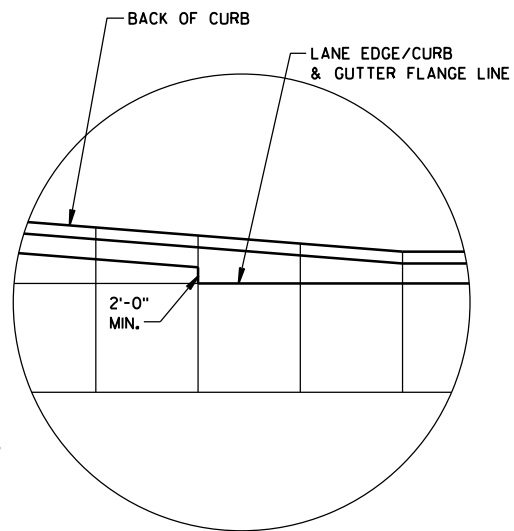
June, 2015
DATE

FHWA

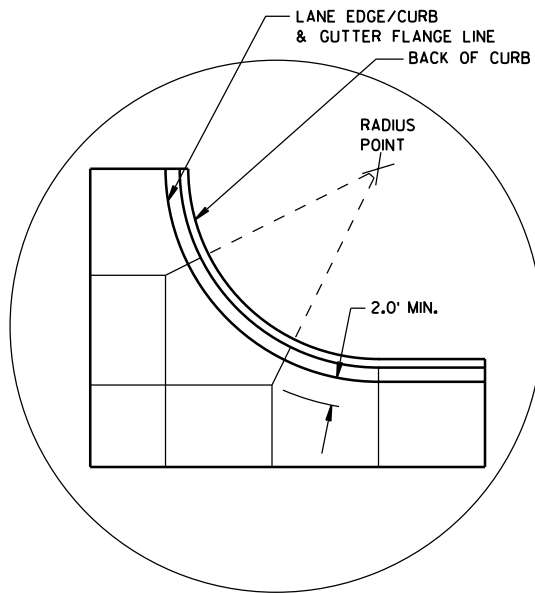
/S/ Peter Kemp, P.E.
PAVEMENT SUPERVISOR



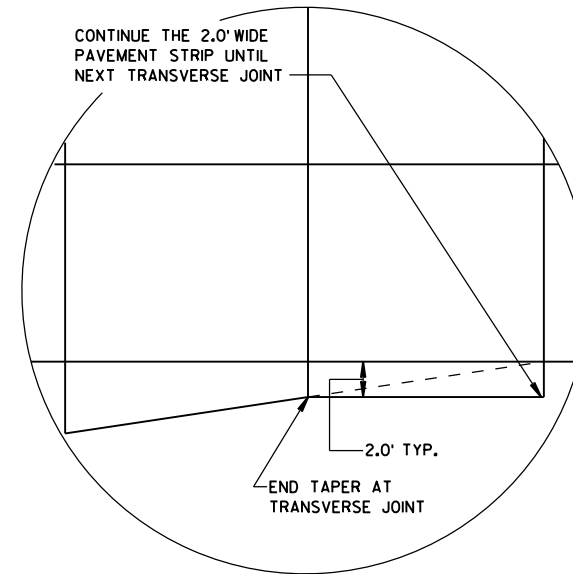
DETAIL "A"



DETAIL "B"



DETAIL "C"



DETAIL "D"

GENERAL NOTES

THE PRIMARY ROADWAY CONTROLS THE TRANSVERSE JOINT PATTERN.

ALIGN NEW JOINTS WITH EXISTING JOINTS OR CRACKS.

CONSTRUCT TRANSVERSE JOINTS PERPENDICULAR TO THE ROADWAY.

ADJUST TRANSVERSE JOINTS TO ALIGN WITH UTILITY FIXTURES (E.G. MANHOLES AND INLETS) IN THE PAVEMENT STRUCTURE WHEN POSSIBLE. WATER VALVES DO NOT REQUIRE JOINT ADJUSTMENT.

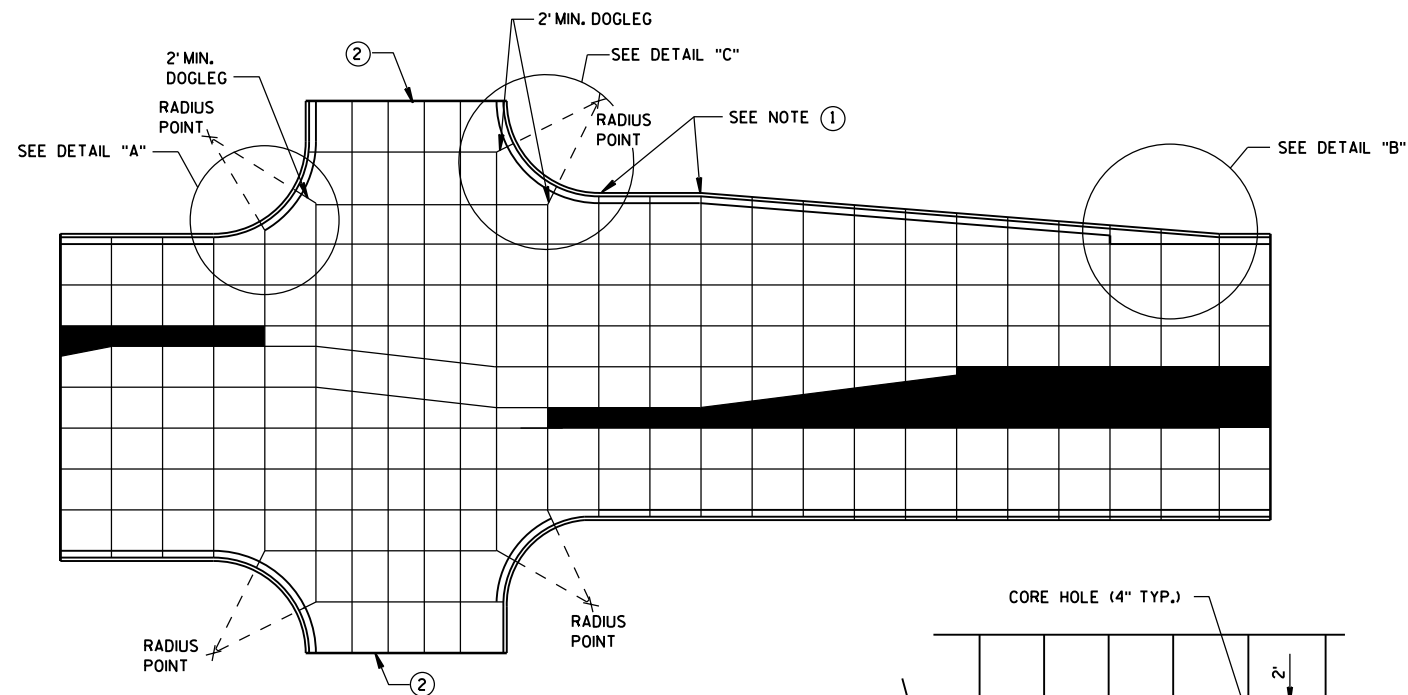
AVOID SLABS LESS THAN 2 FEET WIDE OR GREATER THAN 15 FEET WIDE.

SEE TABLE FOR TRANSVERSE JOINT SPACING. JOINT SPACING SPECIFIED IS MAXIMUM AND ACTUAL SPACING CAN BE ADJUSTED TO ACCOMMODATE INTERSECTIONS.

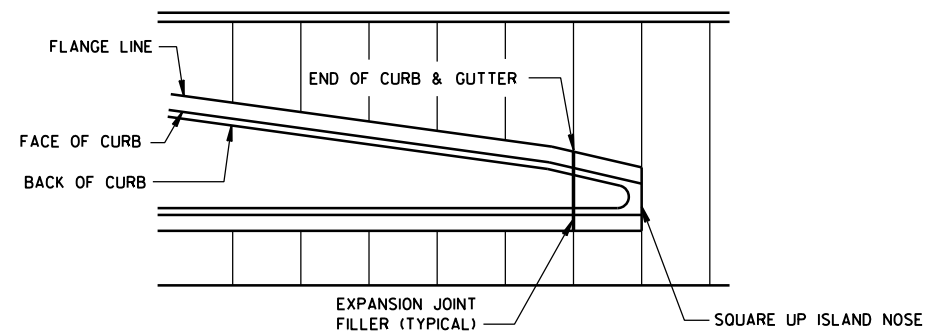
AVOID ANGLES LESS THAN 60° BY DOGLEGGING JOINTS THROUGH CURVE RADIUS POINTS. USE 90° ANGLES WHEN POSSIBLE.

CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

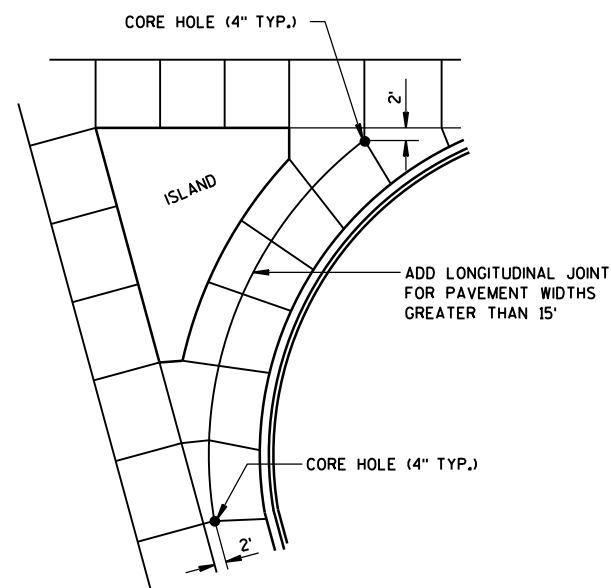
1. PROVIDE TRANSVERSE JOINTS AT ALL PAVEMENT WIDTH CHANGES.
2. CONSTRUCT DOWELED EXPANSION JOINT ON THE SIDE ROAD OF AN INTERSECTION IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH. ALIGN EXPANSION JOINT WITH EDGE OF RADIUS.
3. THE ENGINEER MAY APPROVE SLIGHT VARIATIONS FROM THESE JOINTING DETAILS.



STANDARD INTERSECTION



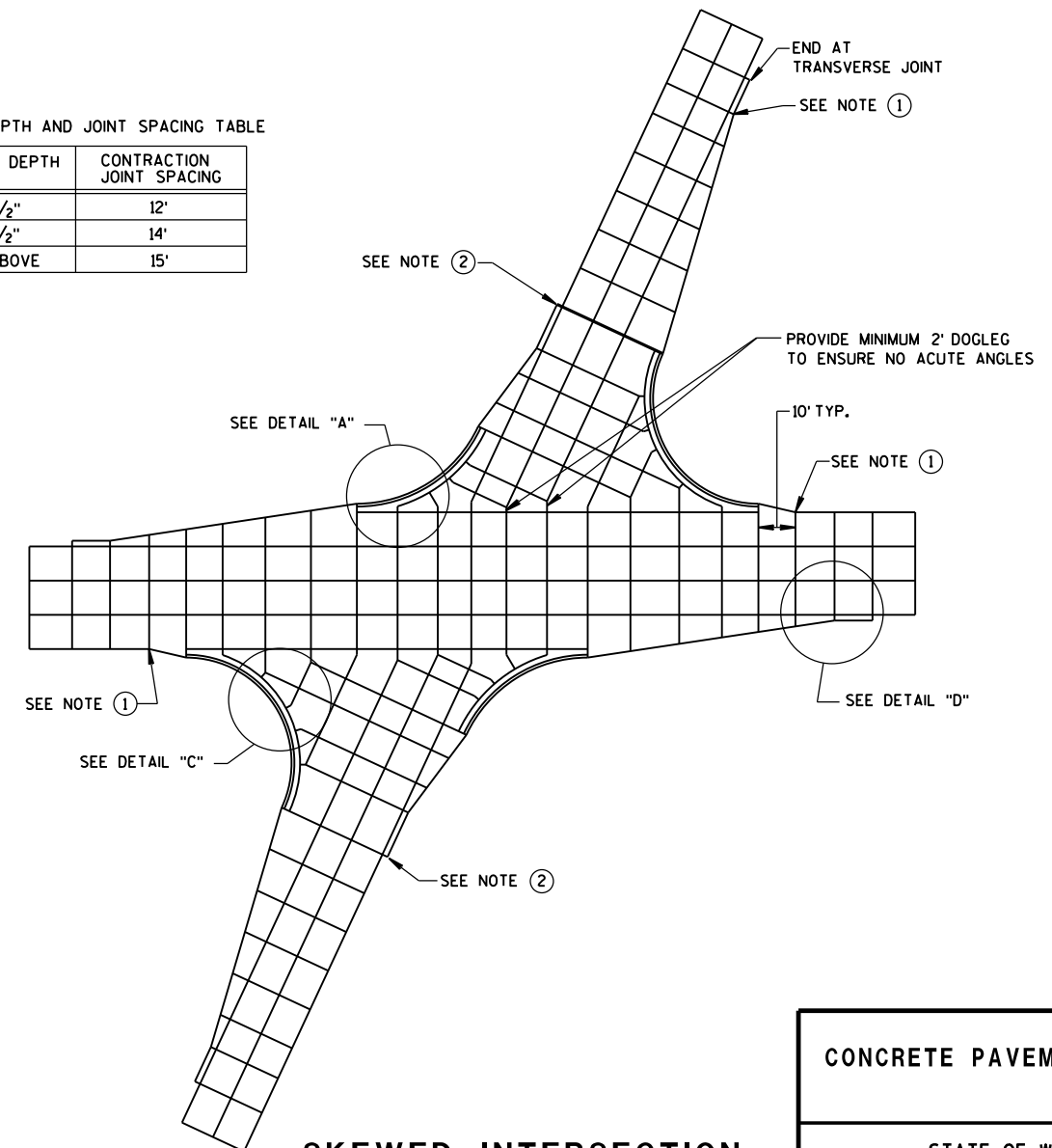
APPROACH TO MEDIAN



LARGE RIGHT TURN

PAVEMENT DEPTH AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	CONTRACTION JOINT SPACING
6", 6 1/2"	12'
7", 7 1/2"	14'
8" & ABOVE	15'



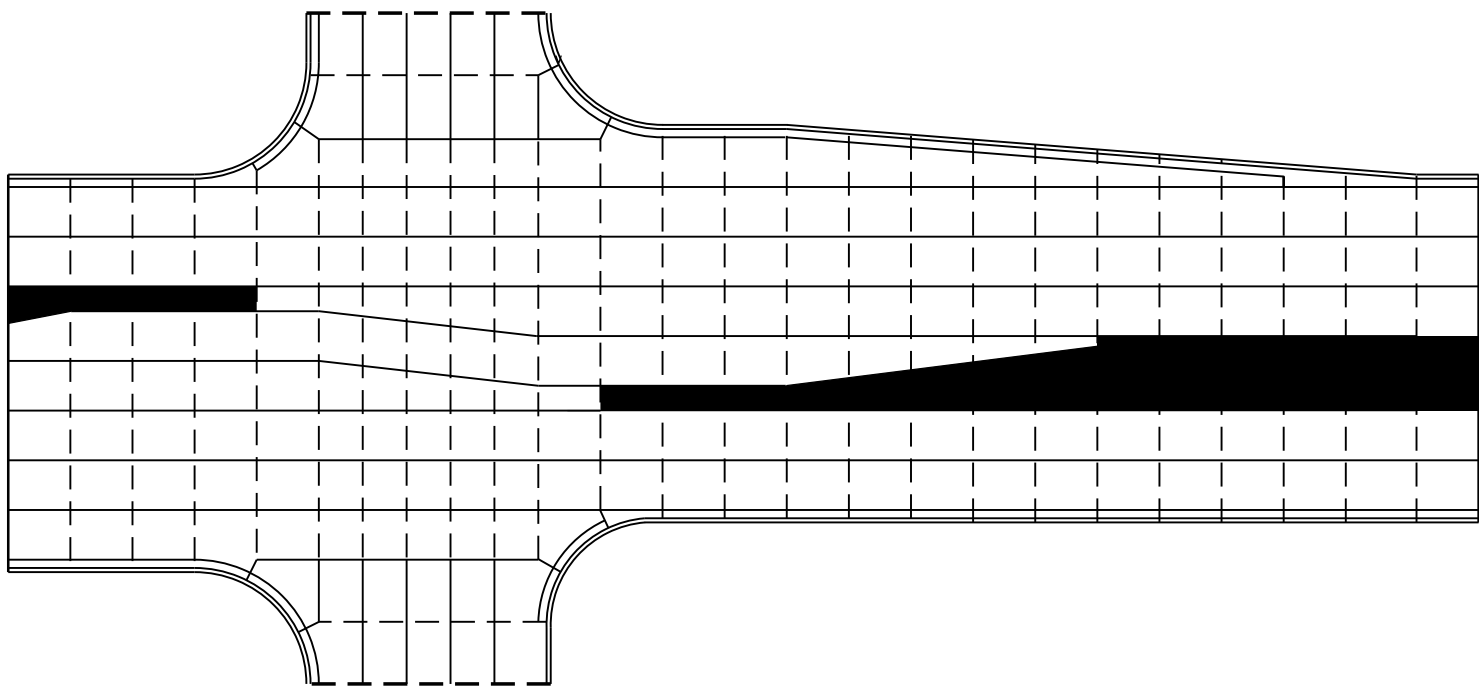
SKewed INTERSECTION

CONCRETE PAVEMENT JOINTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

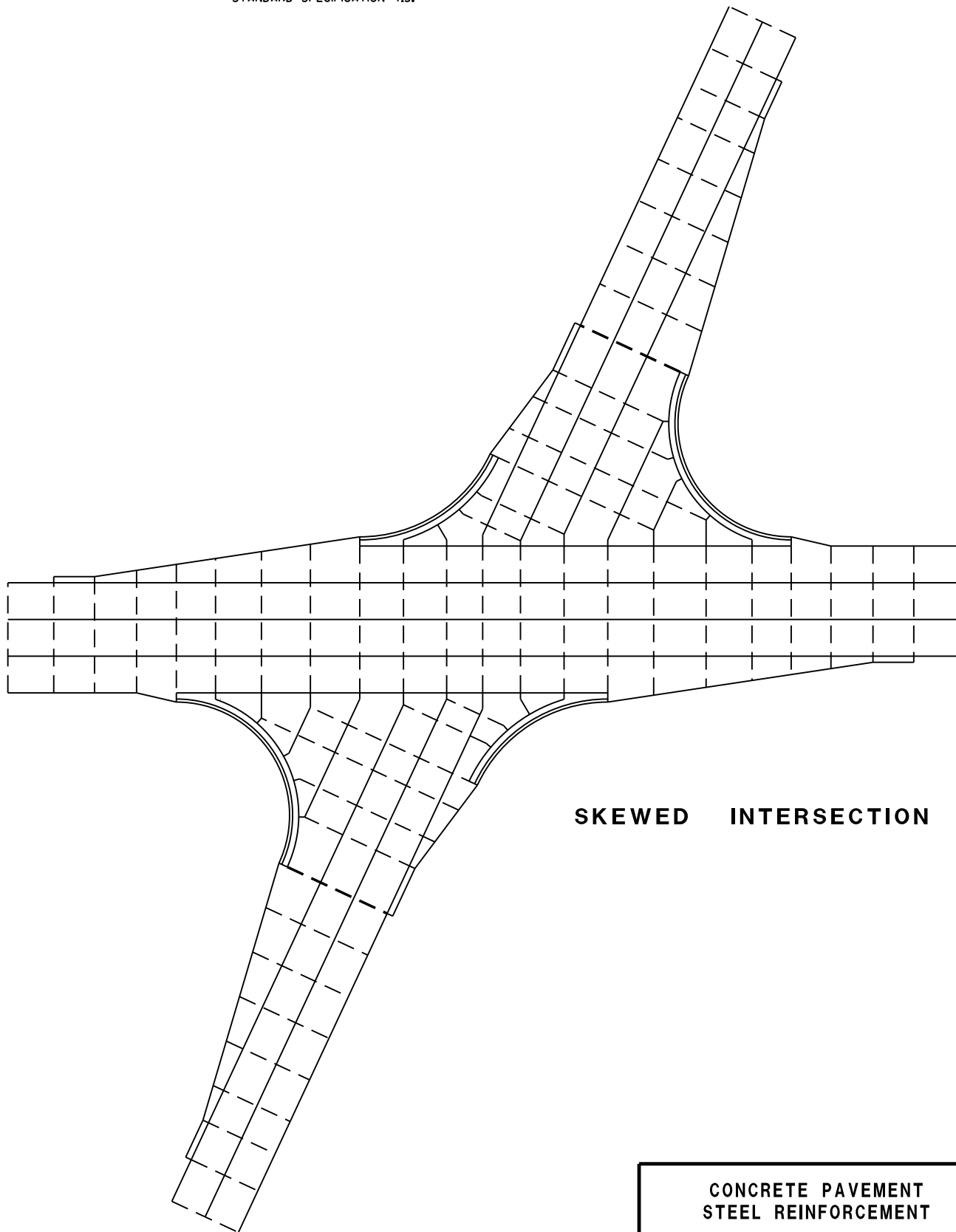
- POTENTIAL DOWELED EXPANSION JOINT
- DOWELED JOINT
- TIED JOINT



STANDARD INTERSECTION

GENERAL NOTES

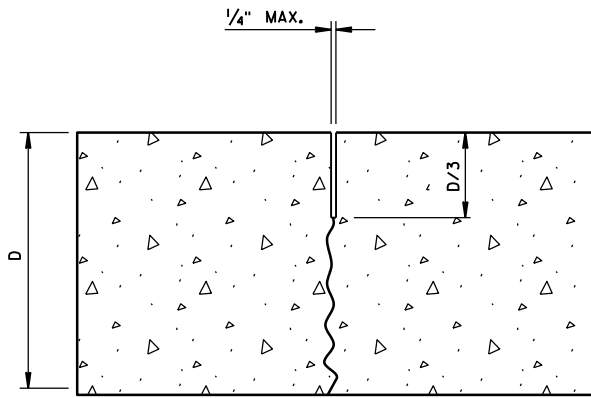
USE AN EXPANSION JOINT FILLER MEETING THE REQUIREMENTS OF STANDARD SPECIFICATION 415.



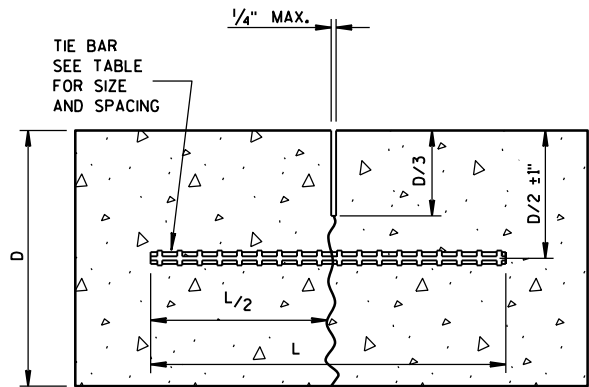
SKewed INTERSECTION

CONCRETE PAVEMENT
STEEL REINFORCEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



UNDOWELED-TRANSVERSE



TIED LONGITUDINAL

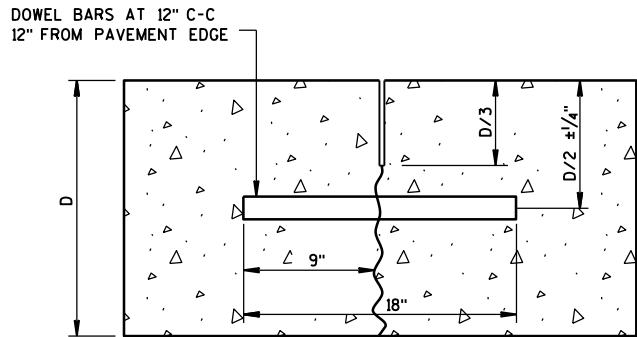
PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

GENERAL NOTES

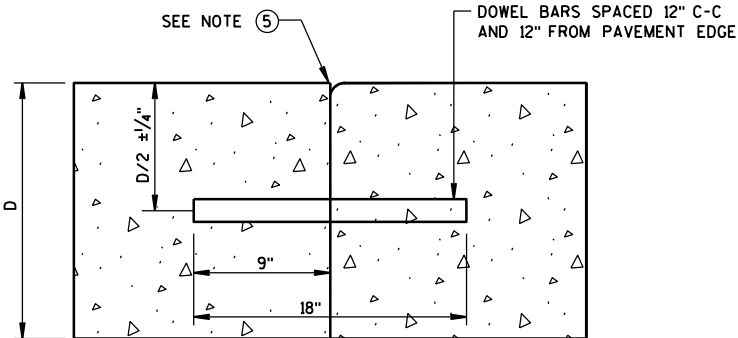
- ① USE DOWELED EXPANSION JOINTS ON SIDE ROADS AT INTERSECTIONS (TO ISOLATE THE SIDE ROAD FROM THE THROUGH STREET) IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH.
- ② SPACE CONTRACTION JOINTS IN ACCORDANCE WITH 13C4, 13C11 OR 13C13.
- ③ LOCATE CONSTRUCTION JOINTS A MINIMUM OF 6 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO CONTRACTION JOINTS.
- ④ CONSTRUCTION JOINTS CAN BE FORMED OR SAWED.
- ⑤ IF JOINT IS FORMED, PROVIDE A 1/4-INCH RADIUS.
- ⑥ ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.



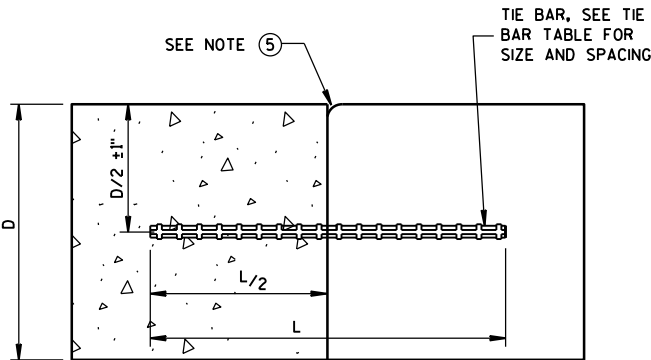
DOWELED-TRANSVERSE

CONTRACTION JOINTS

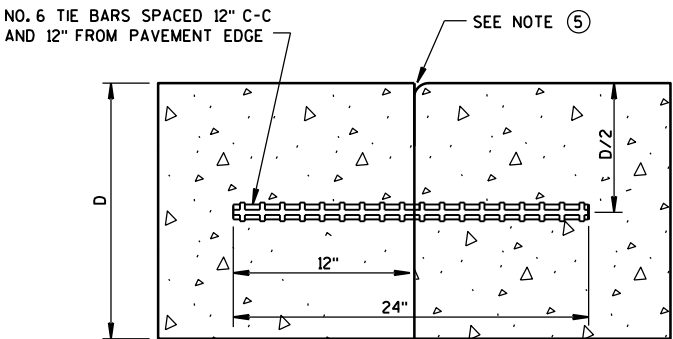
SEE NOTE ②



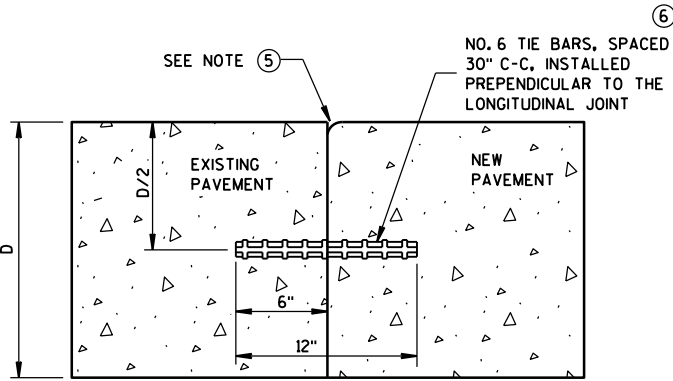
DOWELED TRANSVERSE ③



TIED LONGITUDINAL



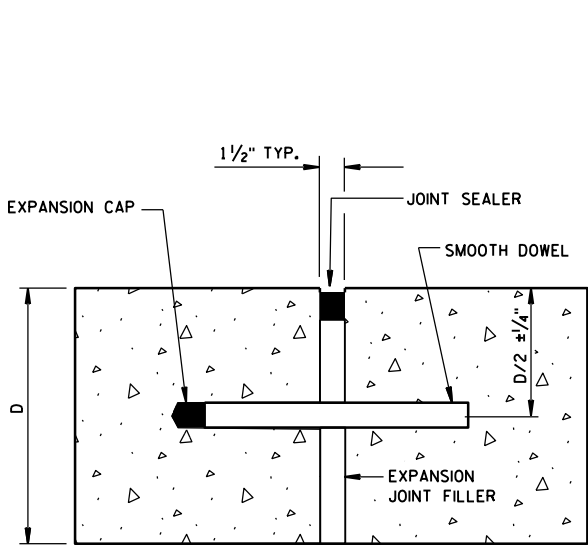
TIED TRANSVERSE ③
(FOR USE ON NON-DOWELED PAVEMENTS ONLY)



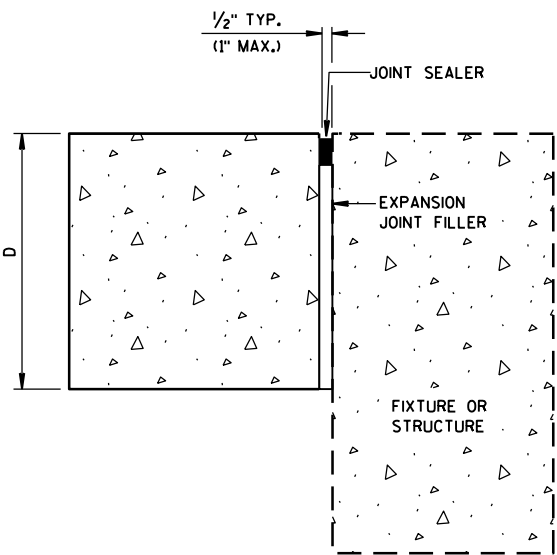
TIED LONGITUDINAL TO EXISTING

CONSTRUCTION JOINTS

SEE NOTE ④



DOWELED-TRANSVERSE
SEE NOTE ①

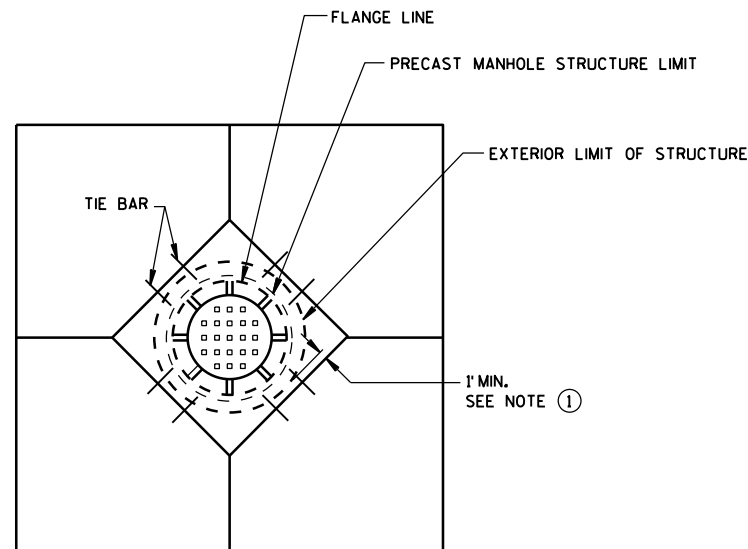


UNTIED-LONGITUDINAL

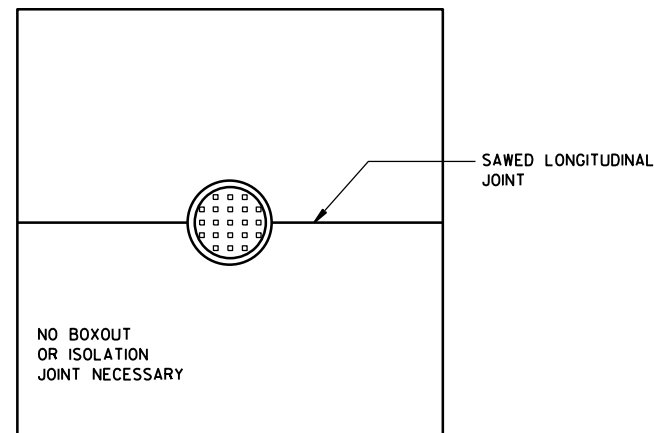
EXPANSION JOINTS

CONCRETE PAVEMENT
JOINT TYPES

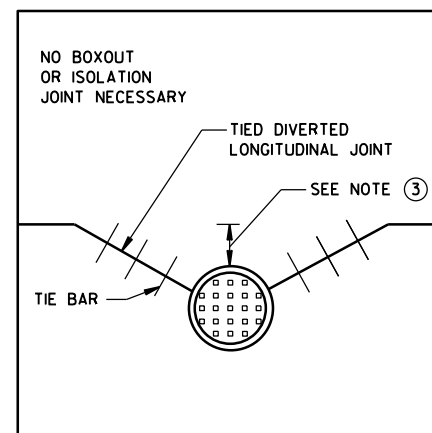
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



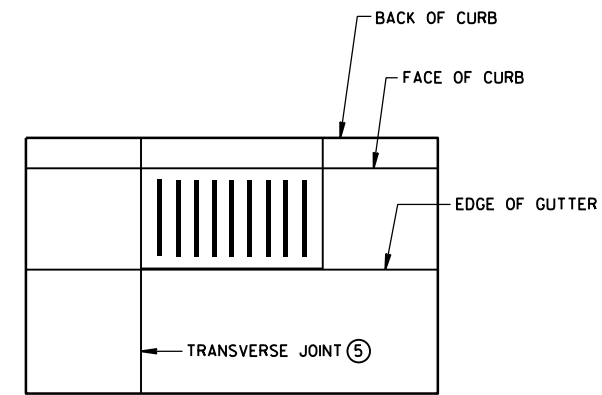
**DIAGONAL MANHOLE BOXOUT
FOR CONSTRUCTION JOINTS**



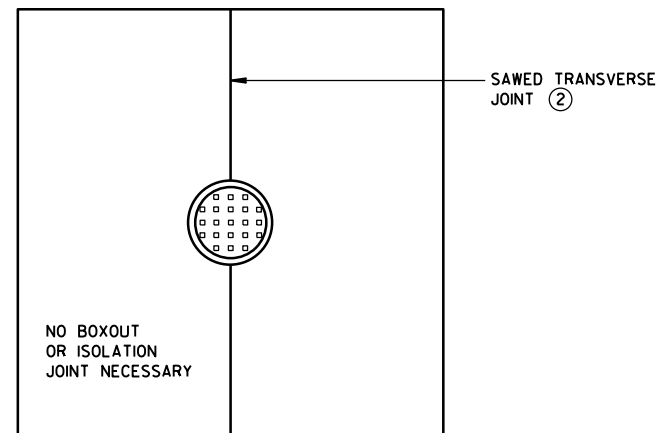
**MANHOLE WITH
LONGITUDINAL JOINT**



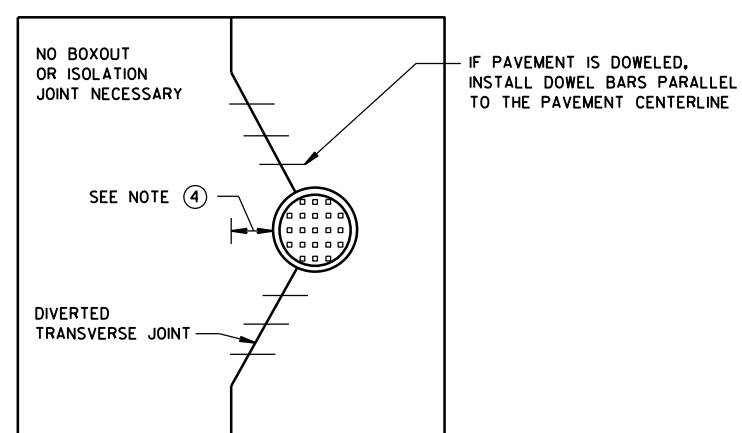
**MANHOLE WITH DIVERTED
LONGITUDINAL CONTRACTION JOINT**



**INLET WITH
TRANSVERSE JOINT**



**MANHOLE WITH
TRANSVERSE JOINT**



**MANHOLE WITH DIVERTED
TRANSVERSE CONTRACTION JOINT**

GENERAL NOTES

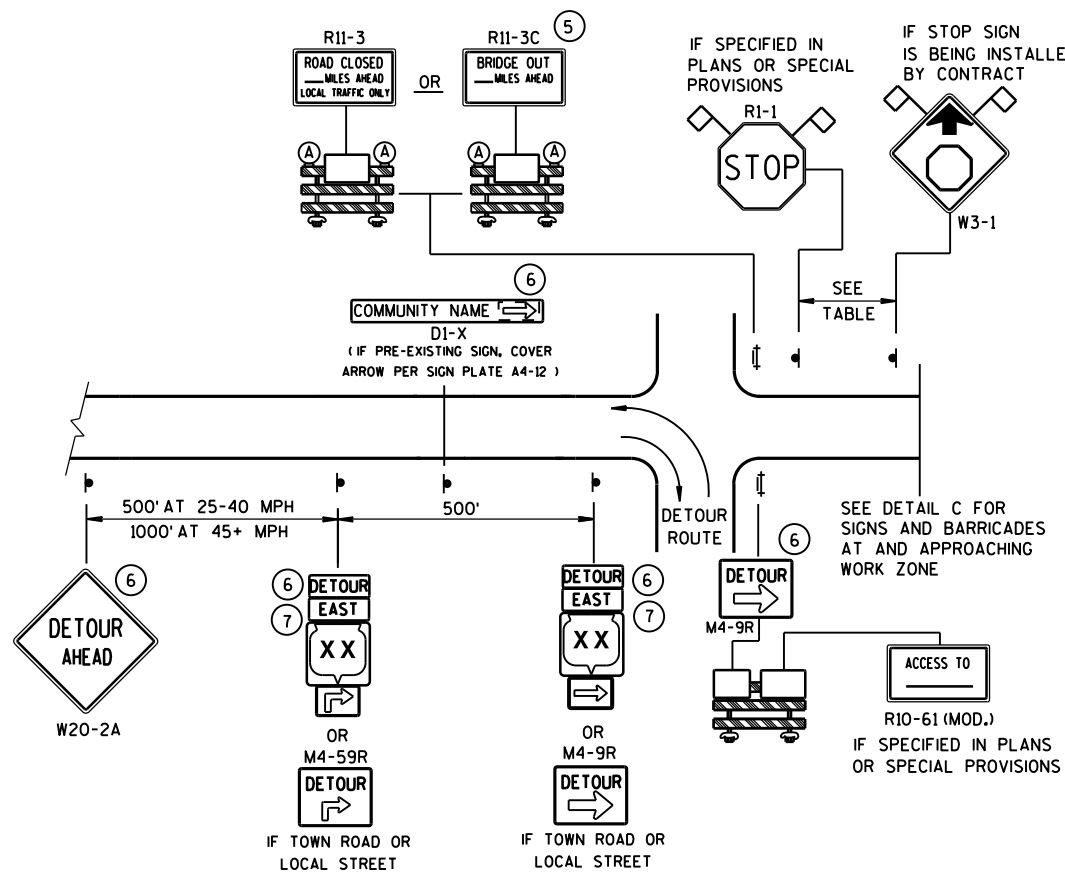
- ① USE BOXOUTS WHEN UTILITY STRUCTURE IS IN THE PATH OF CONSTRUCTION JOINTS. PROVIDE A 1-FOOT MINIMUM CLEARANCE BETWEEN THE EXTERIOR LIMIT OF THE STRUCTURE TO THE DIAMOND BOXOUT.
- ② ADJUST TRANSVERSE JOINT TO INTERSECT MANHOLE IF POSSIBLE.
- ③ IF DISTANCE BETWEEN THE LONGITUDINAL JOINT AND THE EDGE OF MANHOLE IS 2 FEET OR LESS, DIVERT THE LONGITUDINAL JOINT AT A 2:1 TAPER RATE TO THE CENTER OF THE MANHOLE. IF THE DISTANCE IS GREATER THAN 2 FEET, DO NOT DIVERT THE JOINT AND SAW AS NORMAL. PLACE REBAR REINFORCEMENT AROUND THE MANHOLE.
- ④ IF DISTANCE FROM THE EDGE OF THE MANHOLE TO THE NEAREST TRANSVERSE JOINT IS 4 FEET OR LESS, REDIRECT JOINT TO INTERSECT THE CENTER OF THE MANHOLE. IF DISTANCE IS GREATER THAN 4 FEET, DO NOT DIVERT THE JOINT AND SAW AS NORMAL. PLACE REBAR REINFORCEMENT AROUND THE MANHOLE.
- ⑤ ALIGN TRANSVERSE JOINT WITH ONE EDGE OF INLET WHEN PRACTICAL.

**CONCRETE PAVEMENT
JOINTING AT UTILITY FIXTURES**

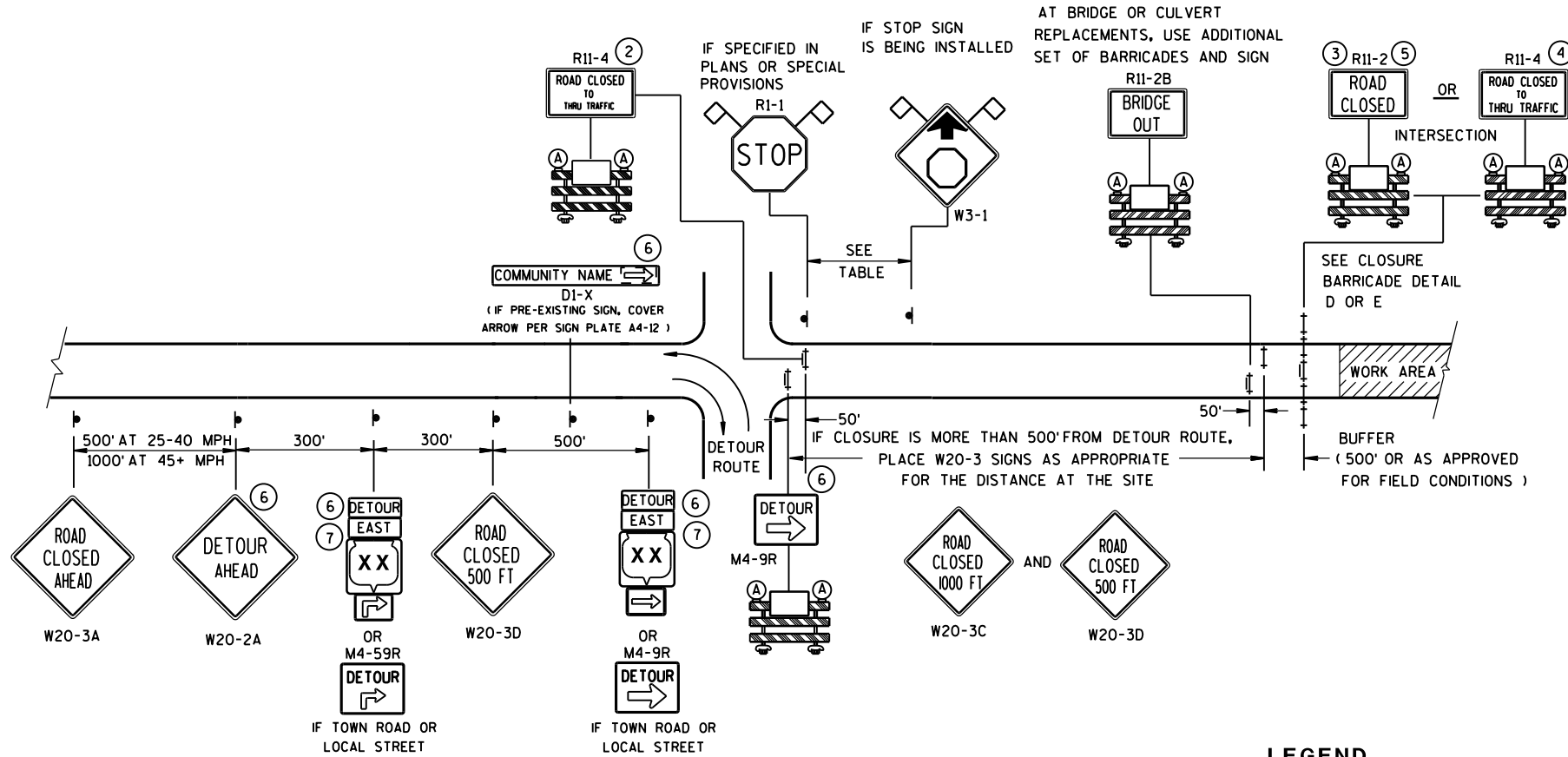
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
FHWA

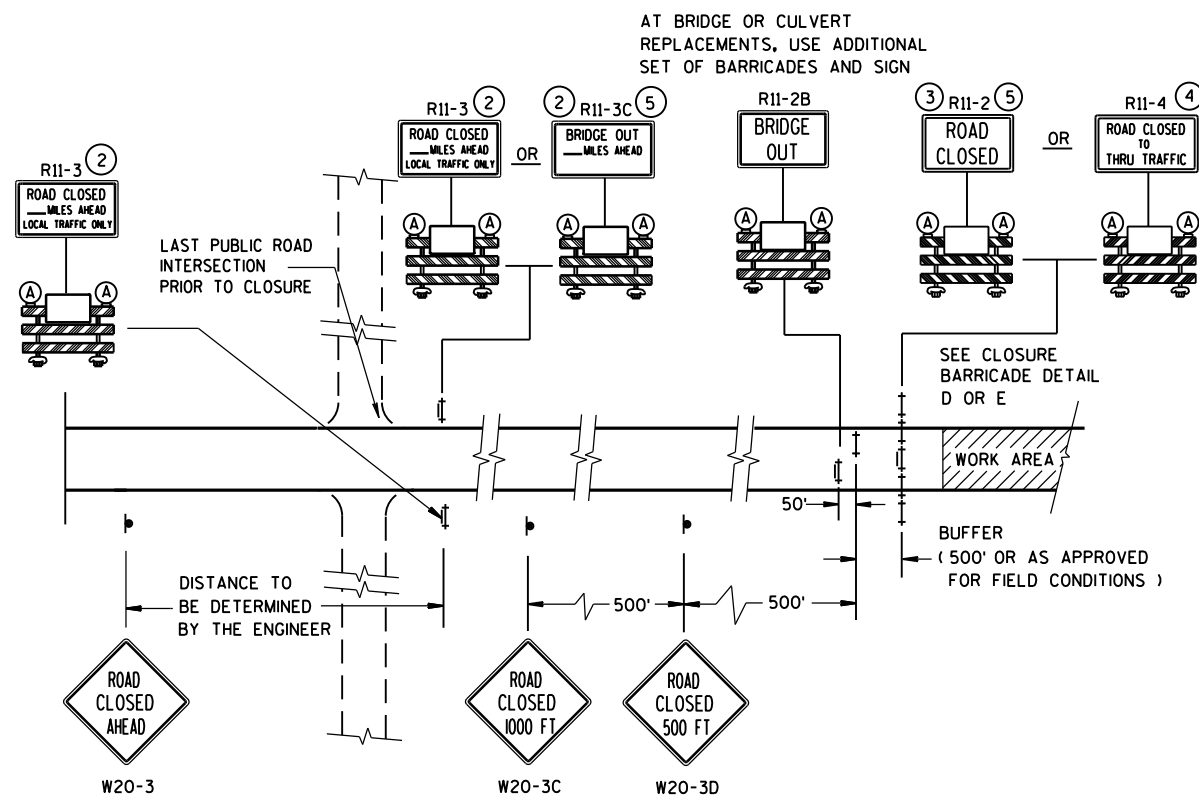
/S/ Peter Kemp, P.E.
PAVEMENT SUPERVISOR



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

LEGEND

- SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)

WORK AREA

DETOUR EAST M4-8
M3-X
XX OR COUNTY XX OR XX
M1-4 M1-5A M1-6

M05-1 OR M06-1

FLAGS, 16" X 16" MIN., (ORANGE)

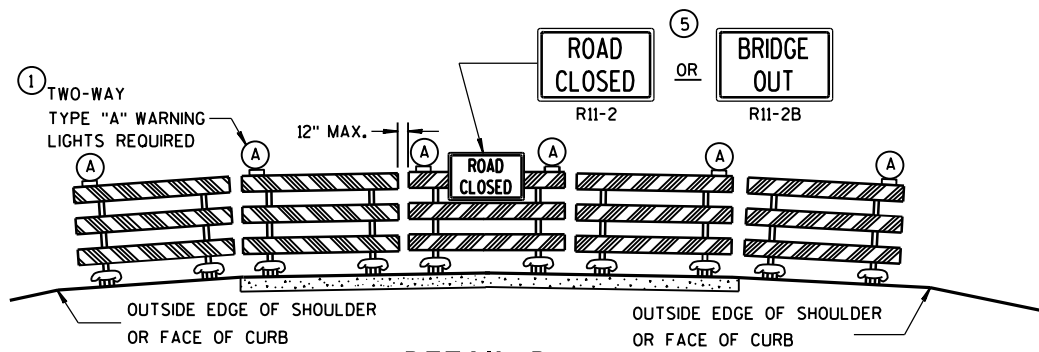
SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

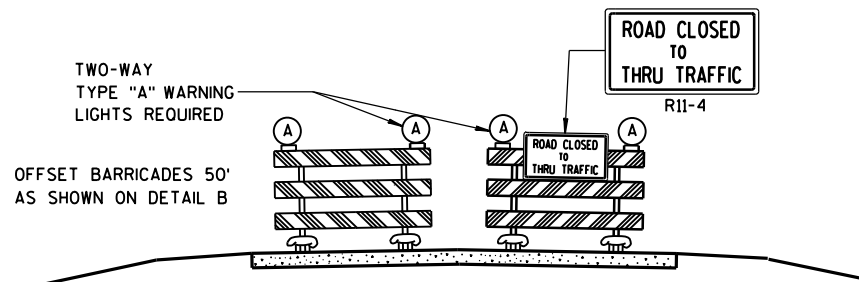
BARRICADES AND SIGNS
FOR
MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

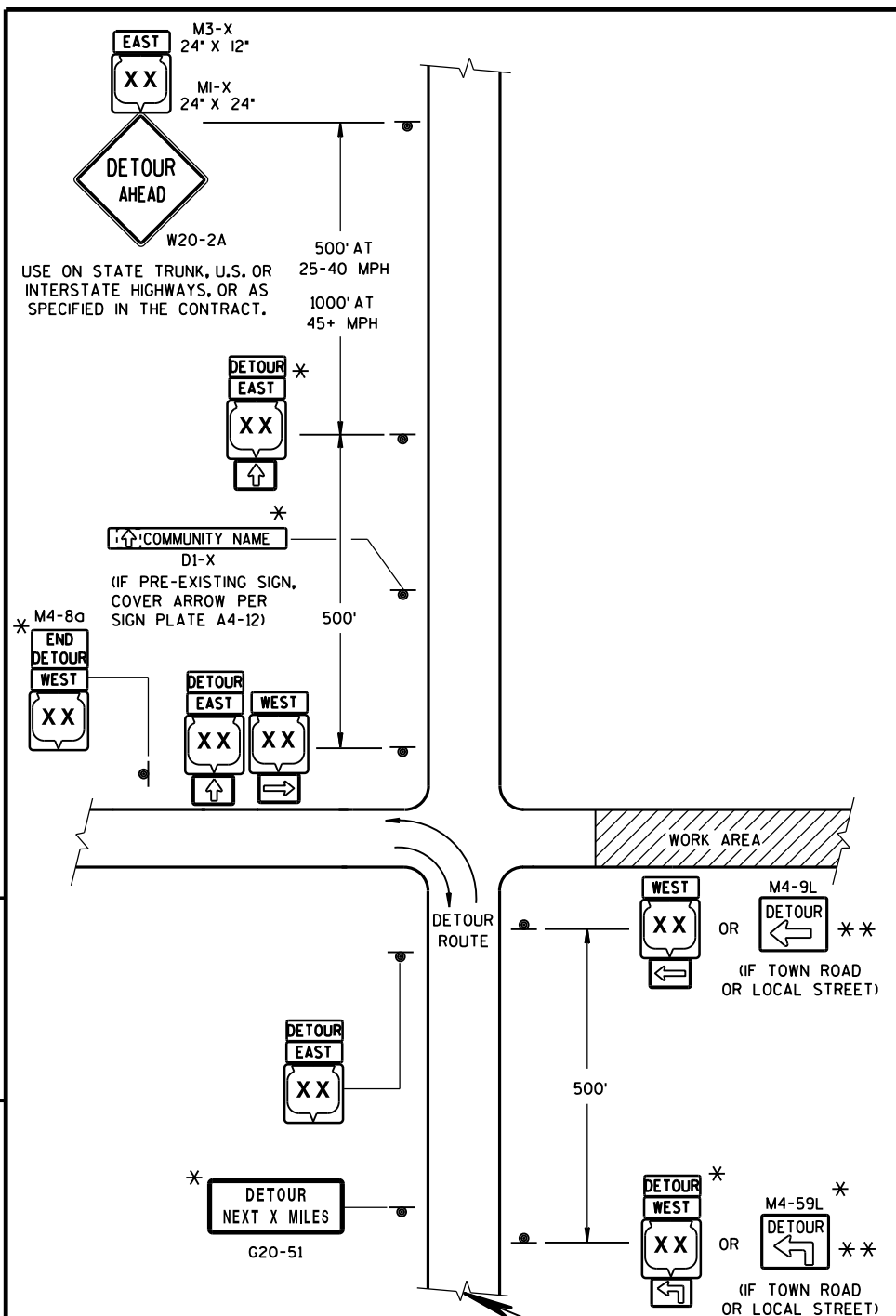
"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
Sept. 2015 DATE	/S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



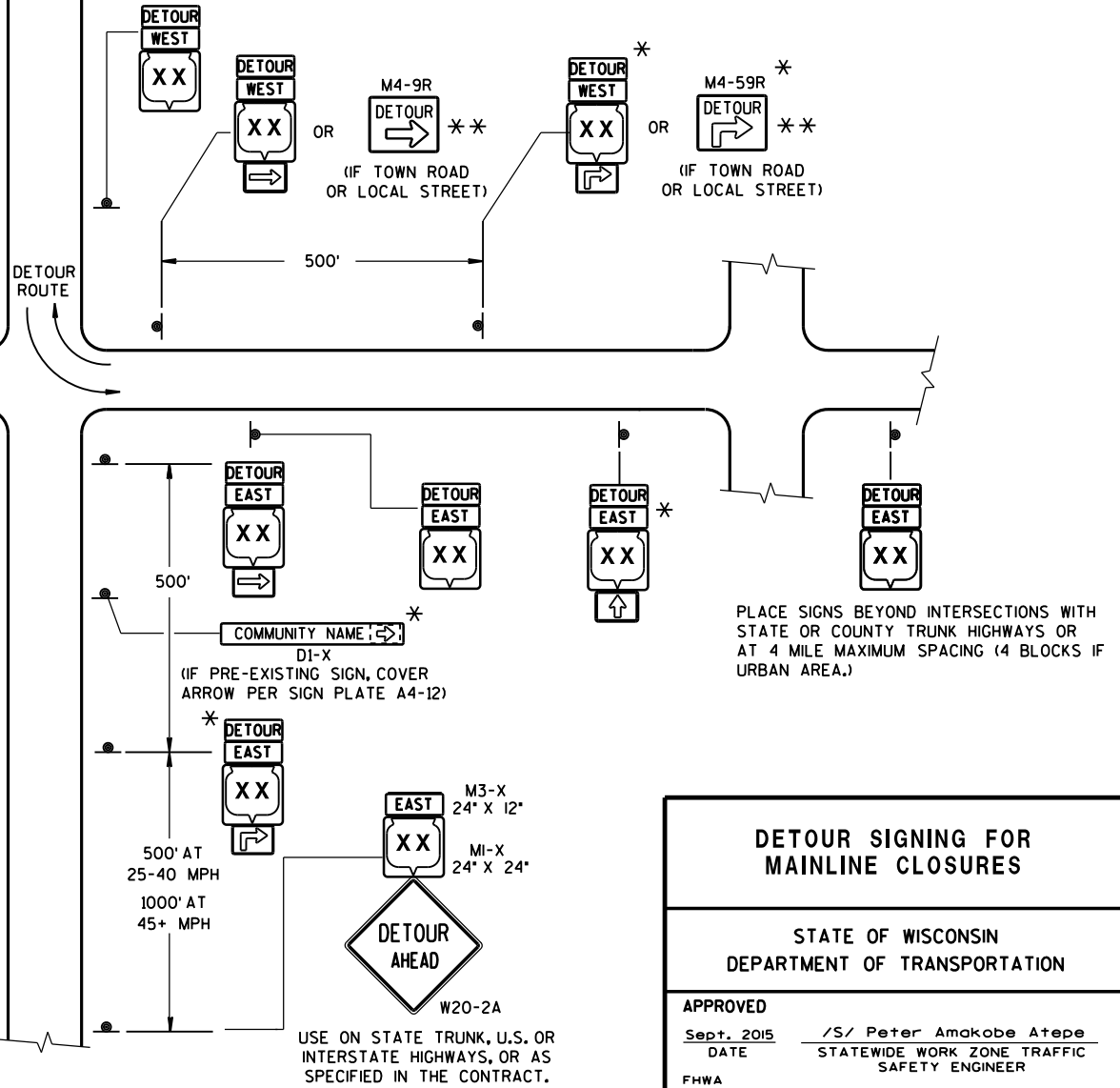
THIS DRAWING PROVIDES GENERAL GUIDANCE ON TYPICAL DETOUR SIGN LAYOUT AND SPACING. SEE PROJECT DETOUR SIGNING SHEETS FOR SPECIFIC DETAILS FOR EACH PROJECT.

MATCH POINT

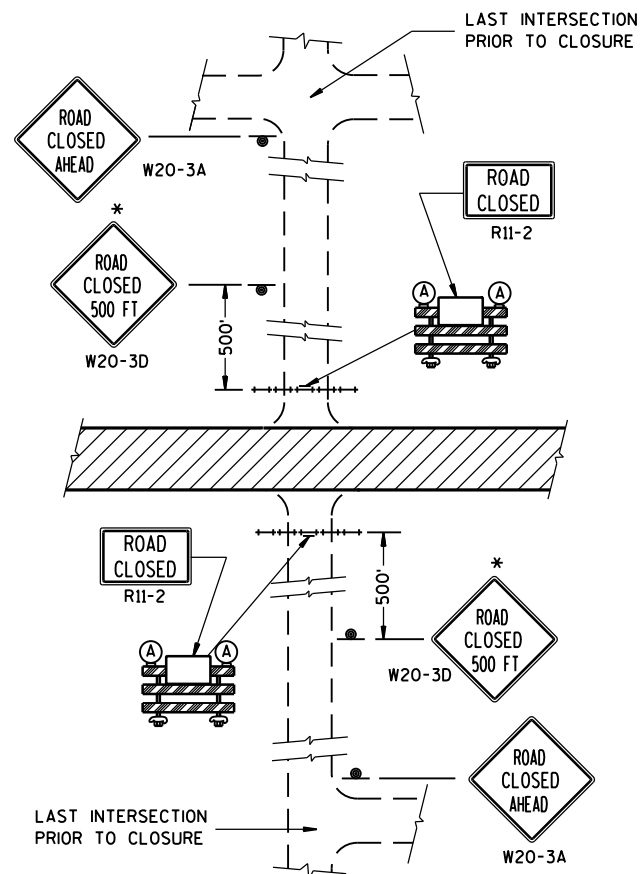
DETAIL F
DETOUR SIGNING

GENERAL NOTES

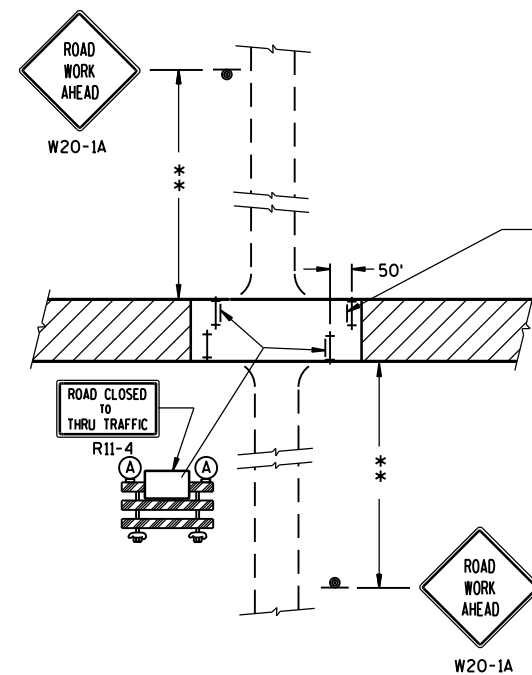
- THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.
- IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS, MODIFY EXISTING SIGNS WHERE POSSIBLE.
- THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.
- ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.
- SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.
- "MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
- SIGN SIZES SHALL BE AS FOLLOWS:
 - M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
 - M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
 - M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
 - M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
 - M4-9 SHALL BE 30" X 24".
 - M4-8a SHALL BE 24" X 18".
 - G20-51 SHALL BE 60" X 24".
 - W20-2 SHALL BE 48" X 48".
 - D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- * OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.
- ** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.



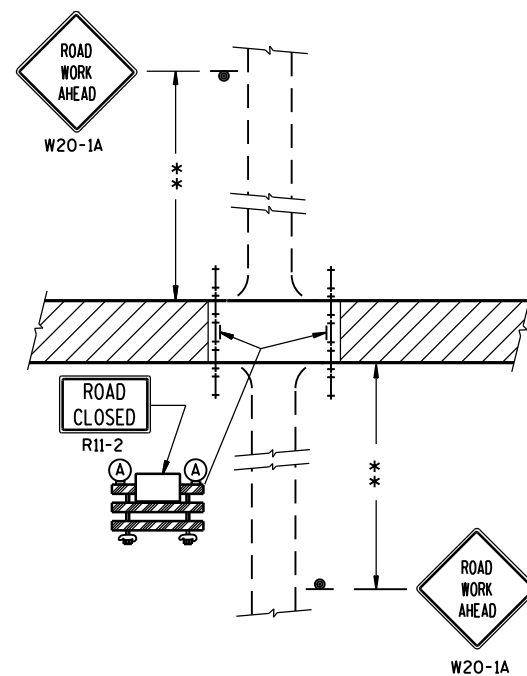
DETOUR SIGNING FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE FWHA	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER



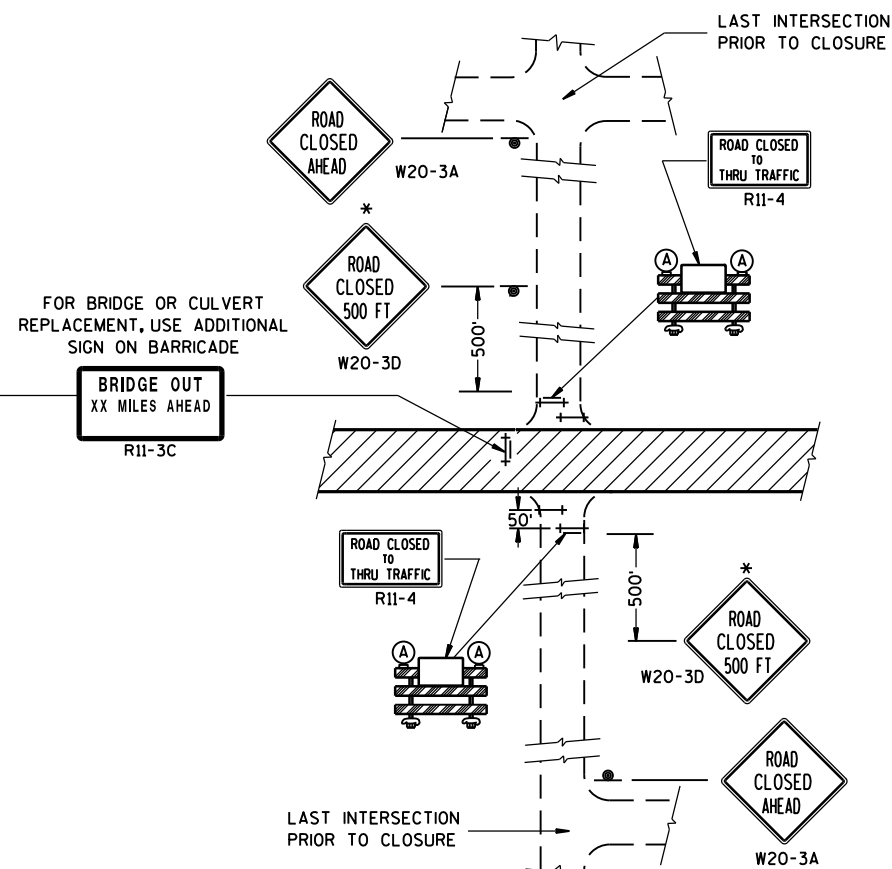
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS).



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT).



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3 AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

*OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FT. OR LESS FROM THE WORK ZONE.

**500' MAX. OR AT LAST INTERSECTION WHICHEVER IS CLOSER.

LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ⊢ TYPE III BARRICADE
- ⊢ TYPE III BARRICADE WITH ATTACHED SIGN
- (A) TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

Sept. 2015

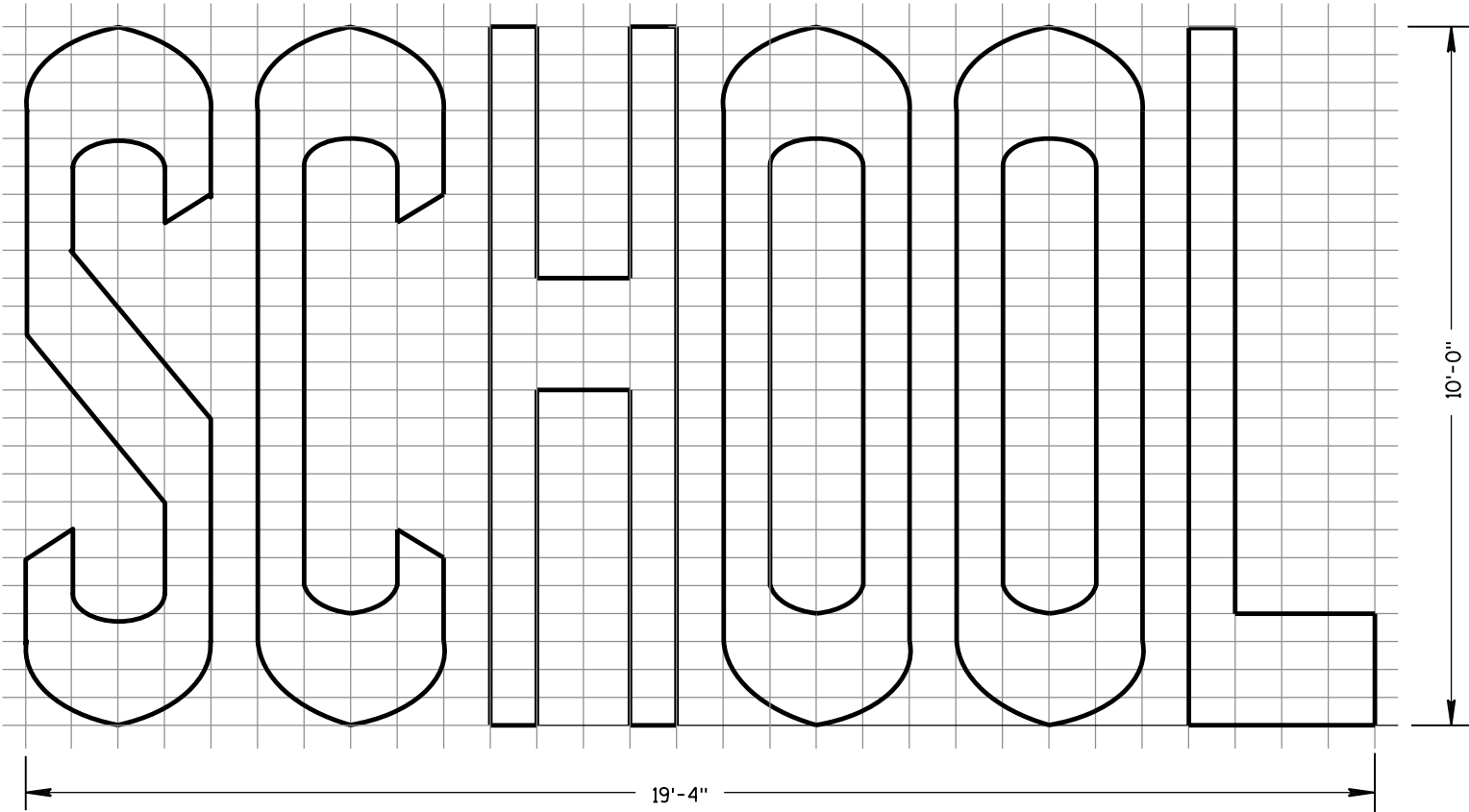
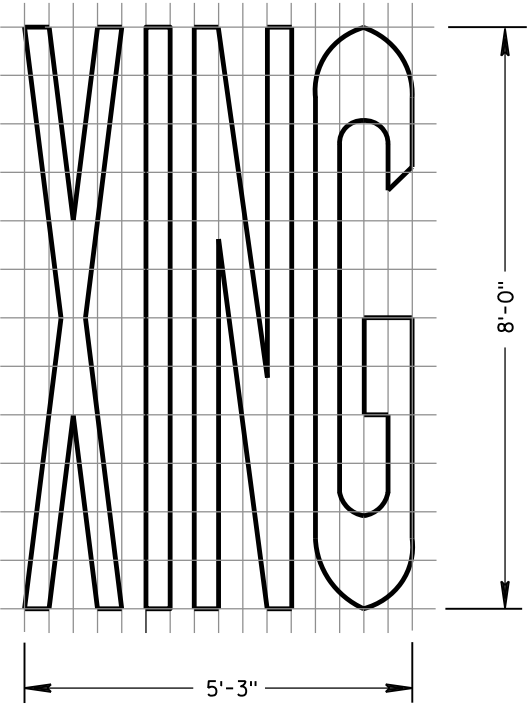
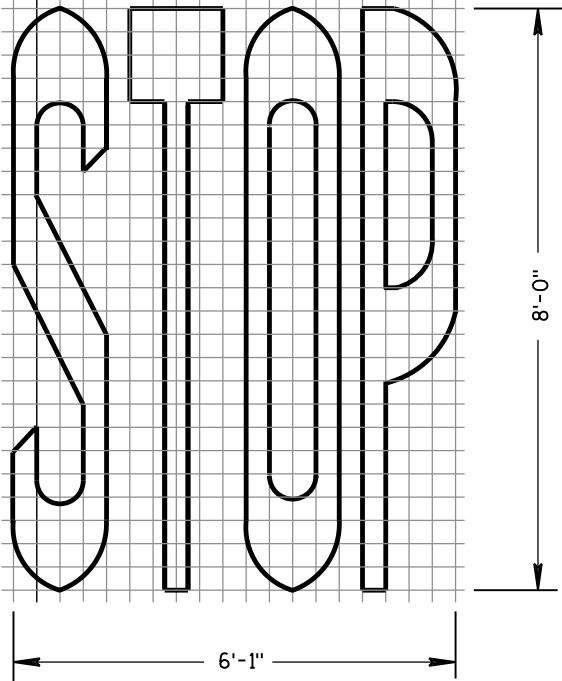
DATE

FHWA

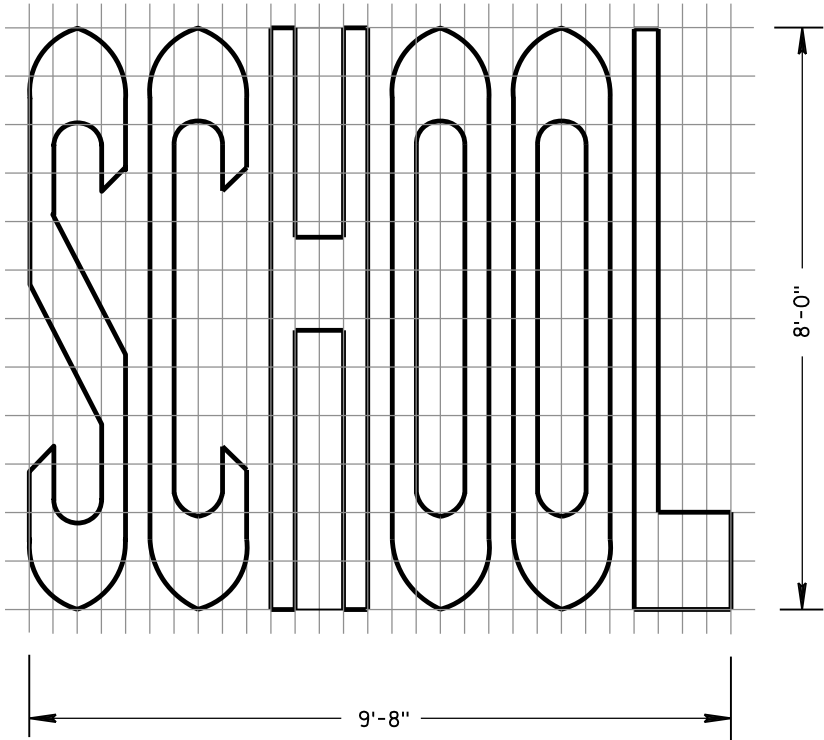
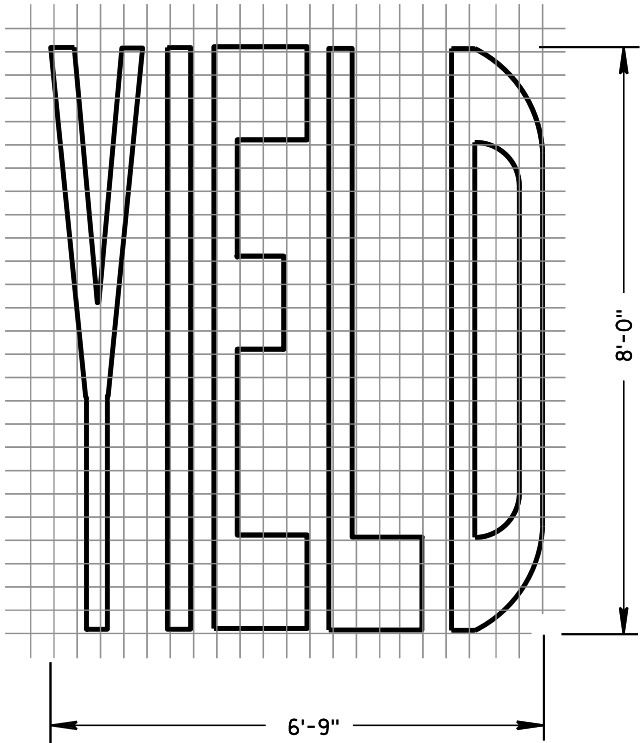
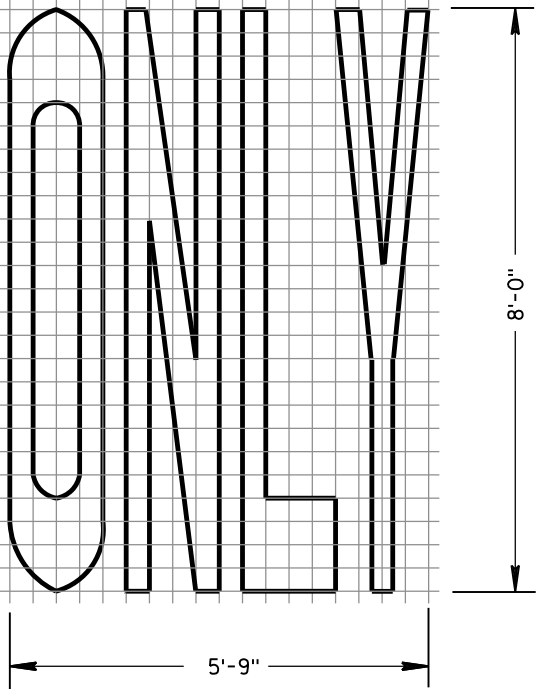
/S/ Peter Amakobe Atepe
STATEWIDE WORK ZONE TRAFFIC
SAFETY ENGINEER

GENERAL NOTES

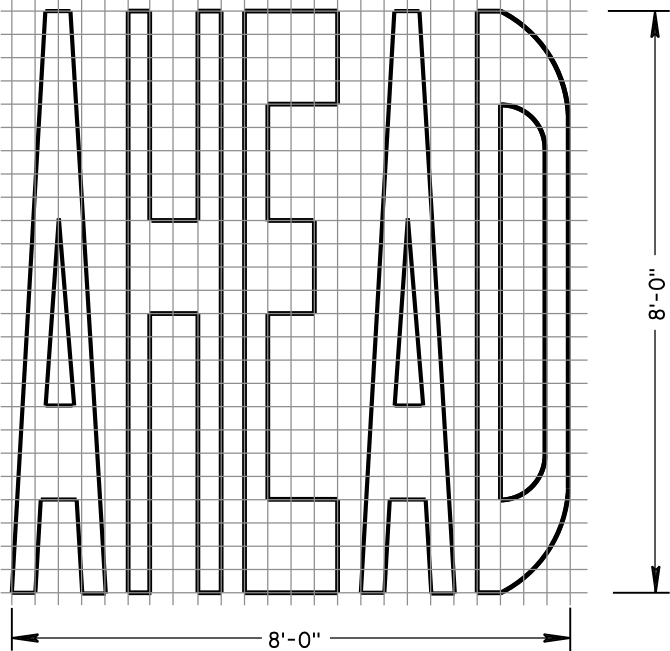
DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.



TWO-LANE



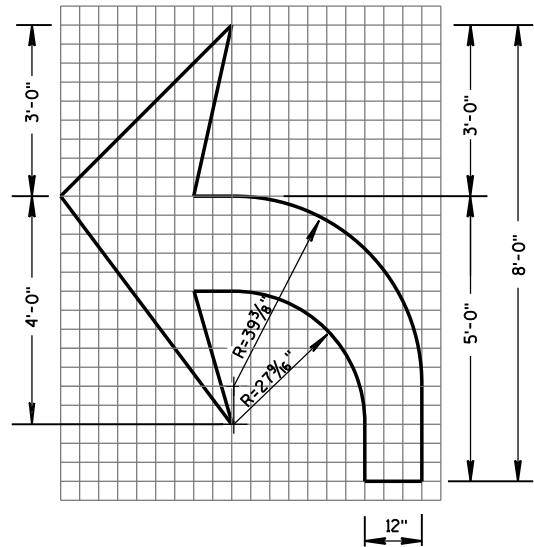
SINGLE-LANE



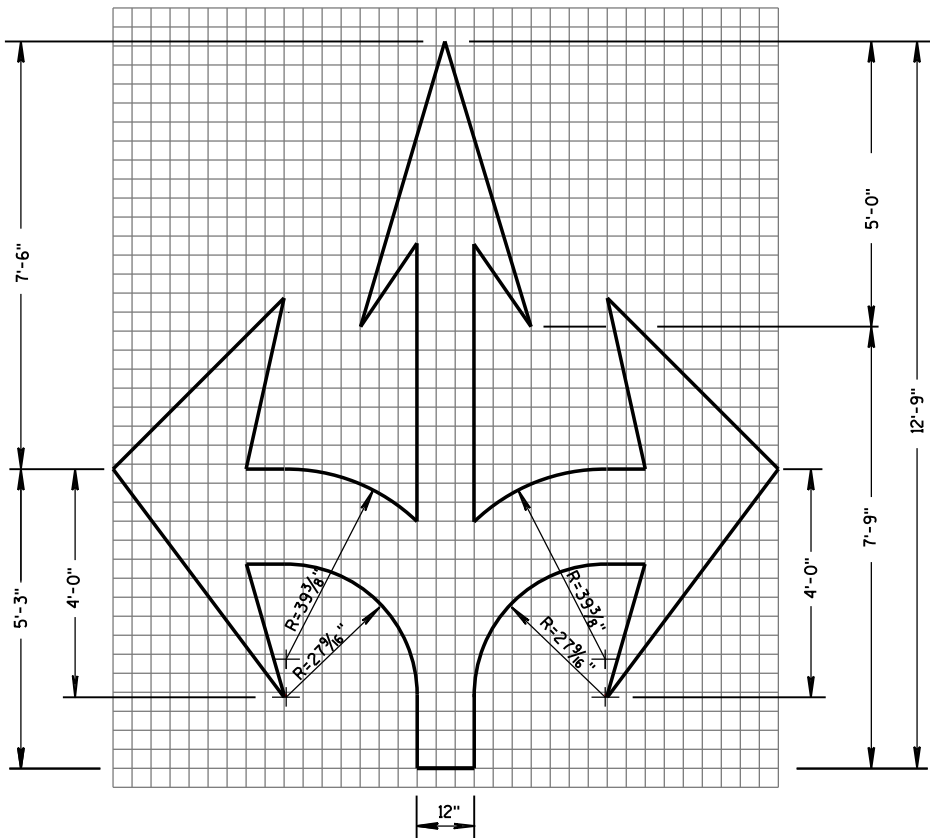
PAVEMENT MARKING WORDS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

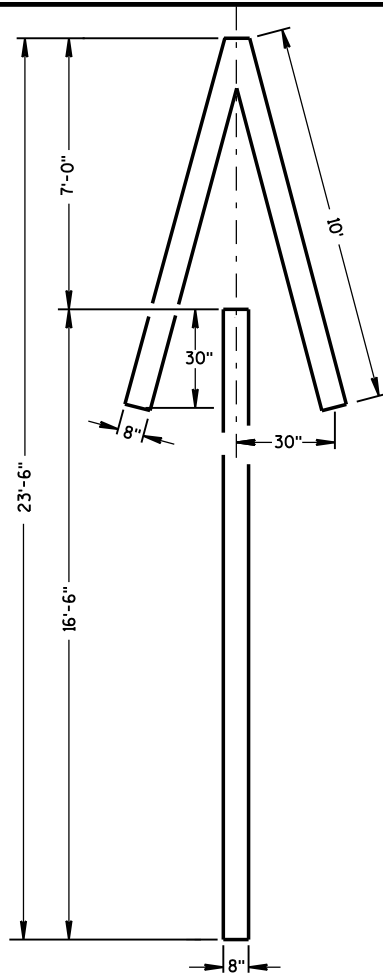
APPROVED
4-18-16 DATE /S/ Matthew R. Rauch
STATE SIGNING AND MARKING ENGINEER
FHWA



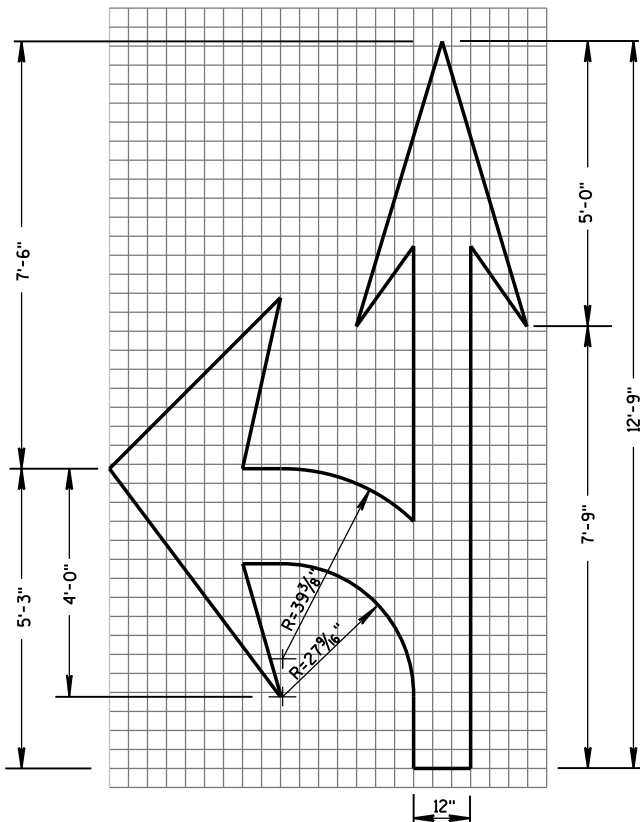
TYPE 2



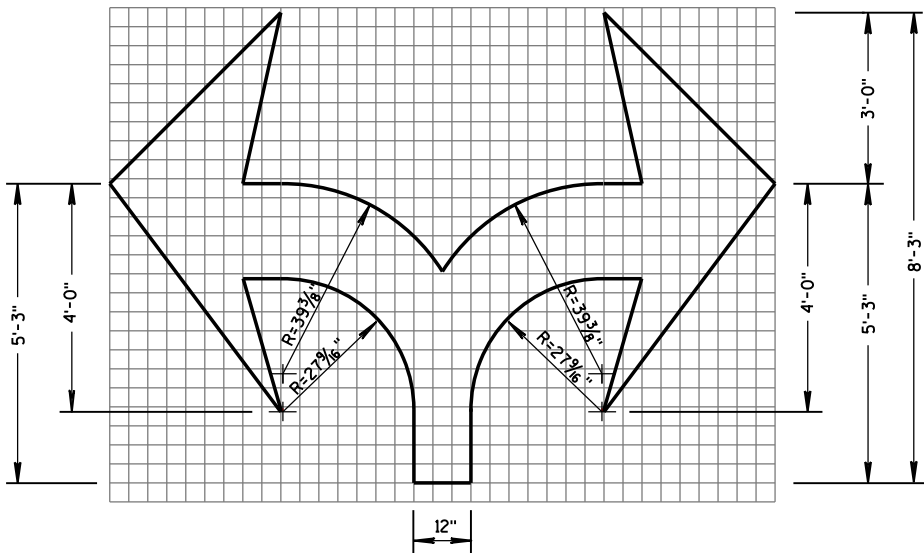
TYPE 6



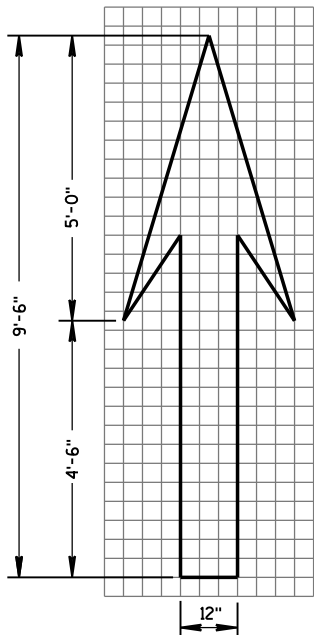
TYPE 4



TYPE 3



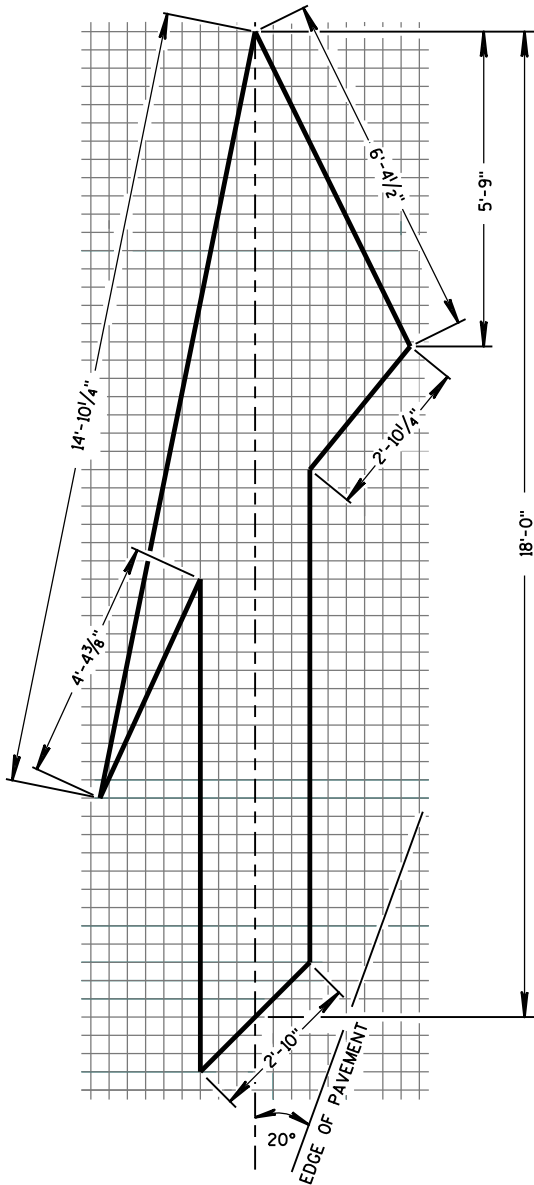
TYPE 7



TYPE 1

GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

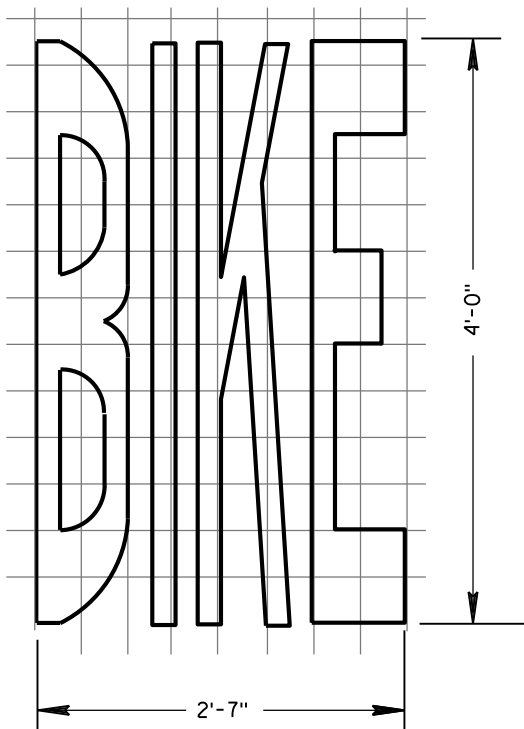


TYPE 5 LANE DROP ARROW

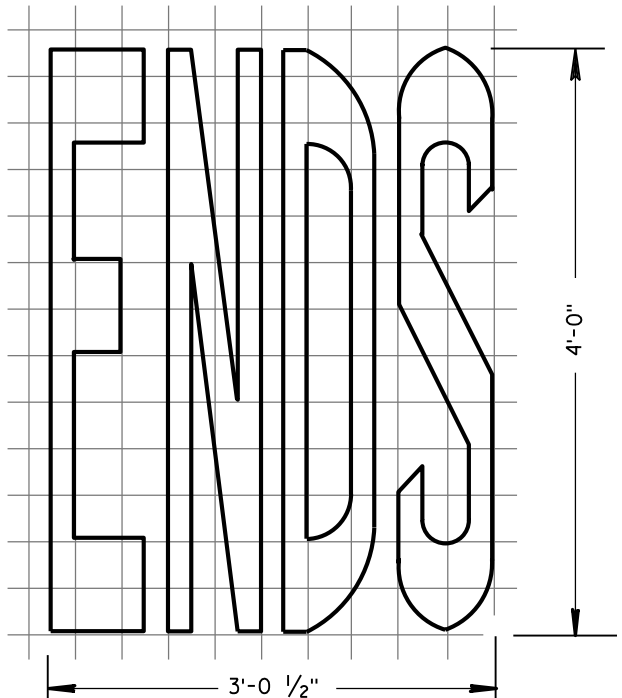
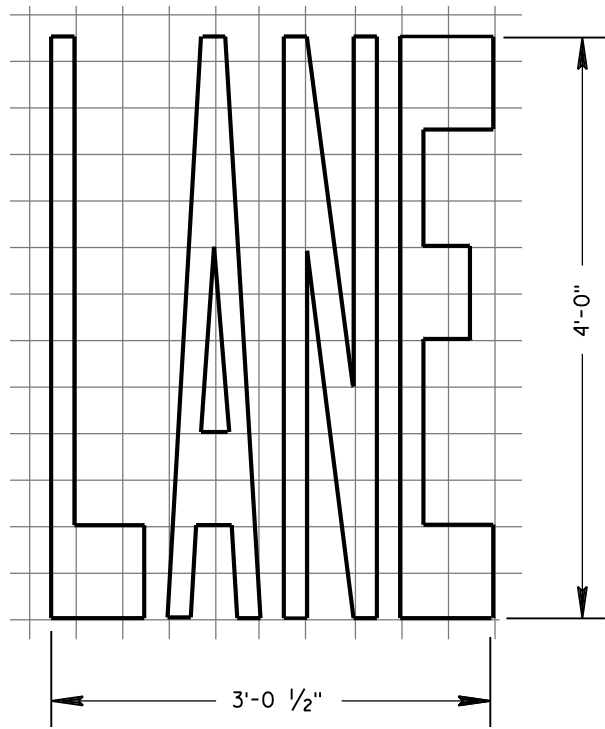
PAVEMENT MARKING ARROWS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-18-16 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA

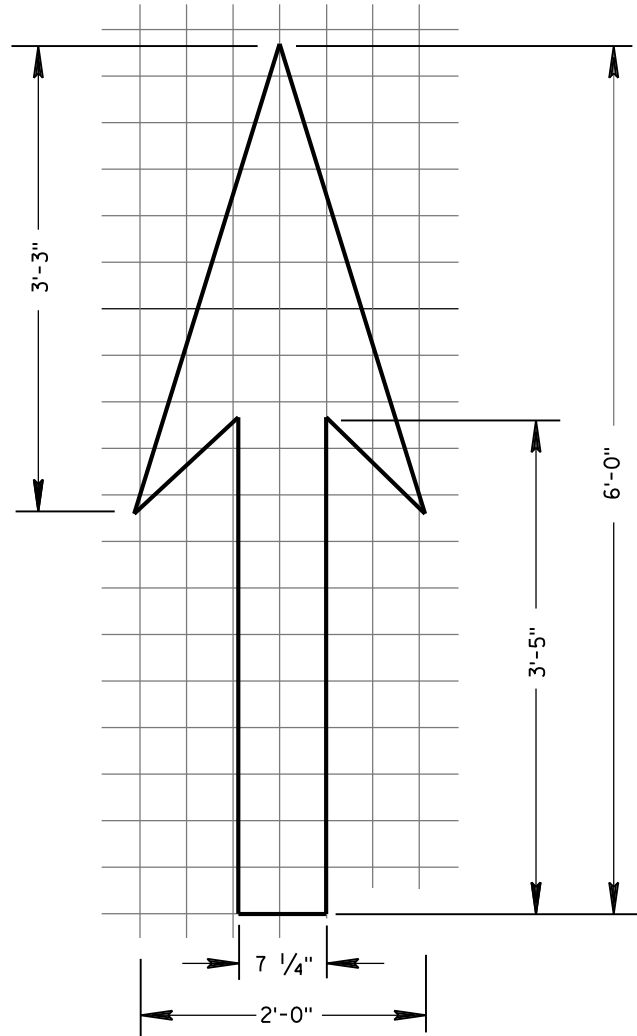


BIKE LANE WORDS

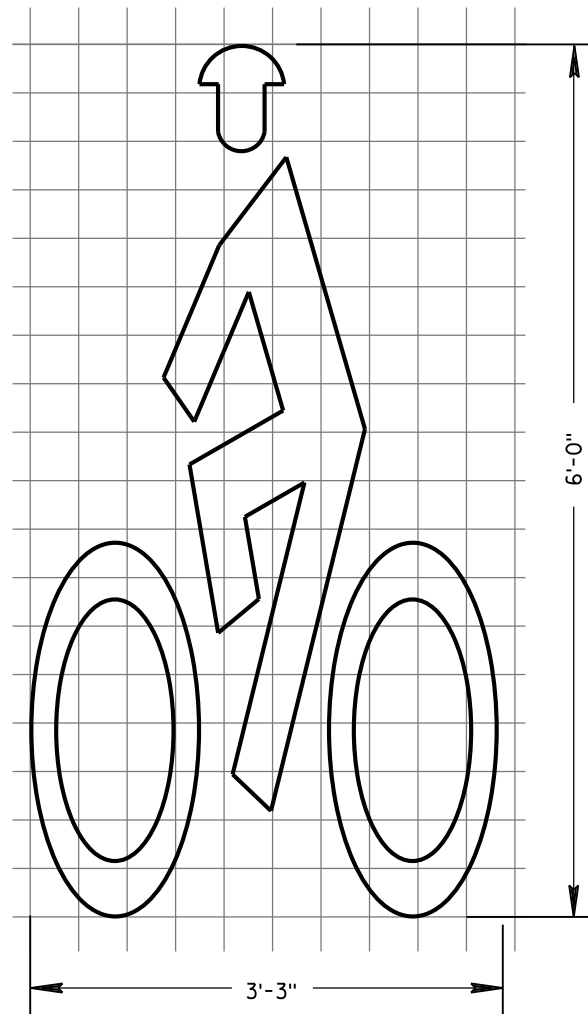


BIKE LANE WORDS

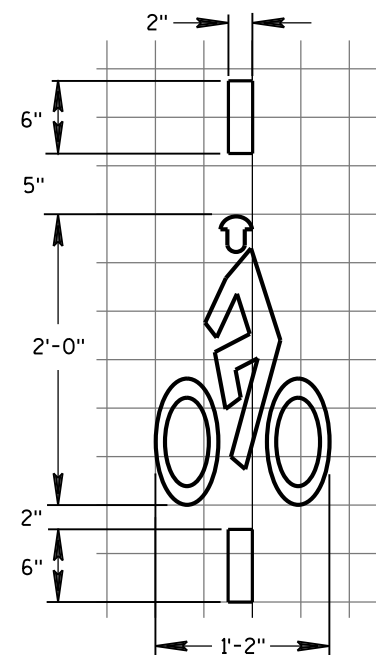
GENERAL NOTES
DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.



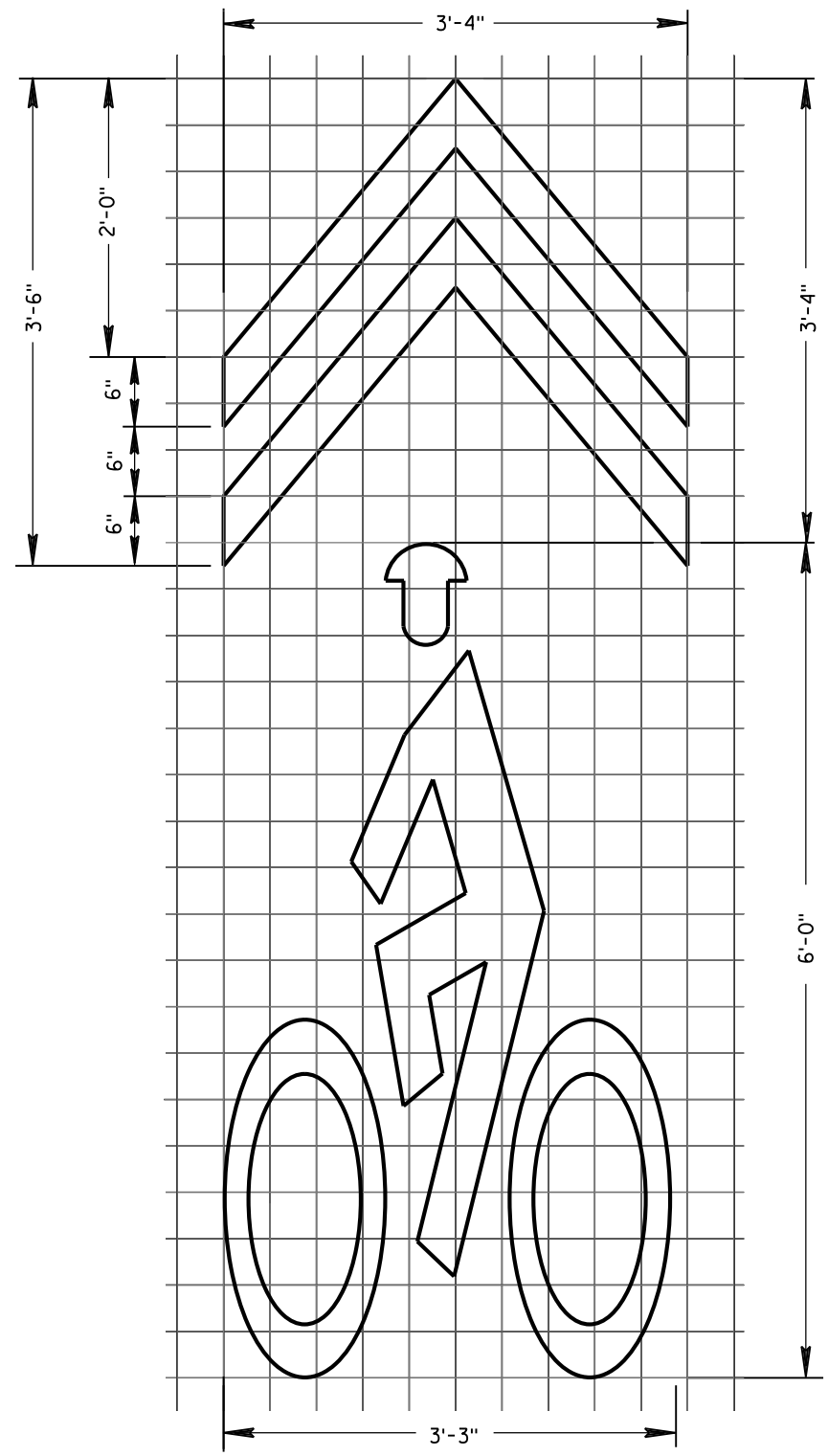
BIKE LANE ARROW



BIKE LANE SYMBOL

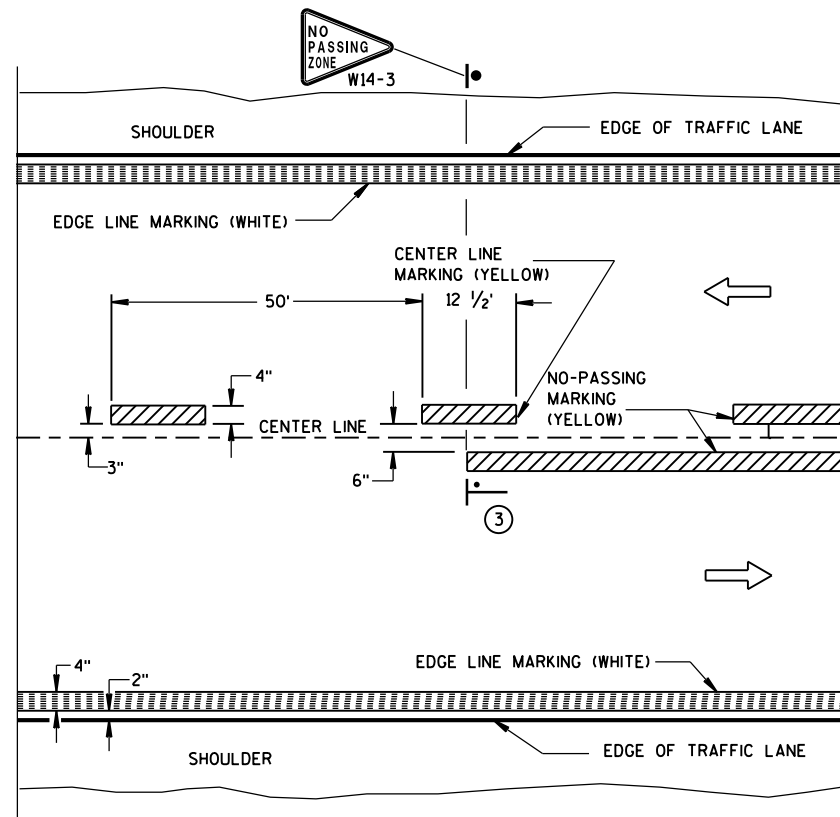


BICYCLE DETECTOR PAVEMENT MARKING

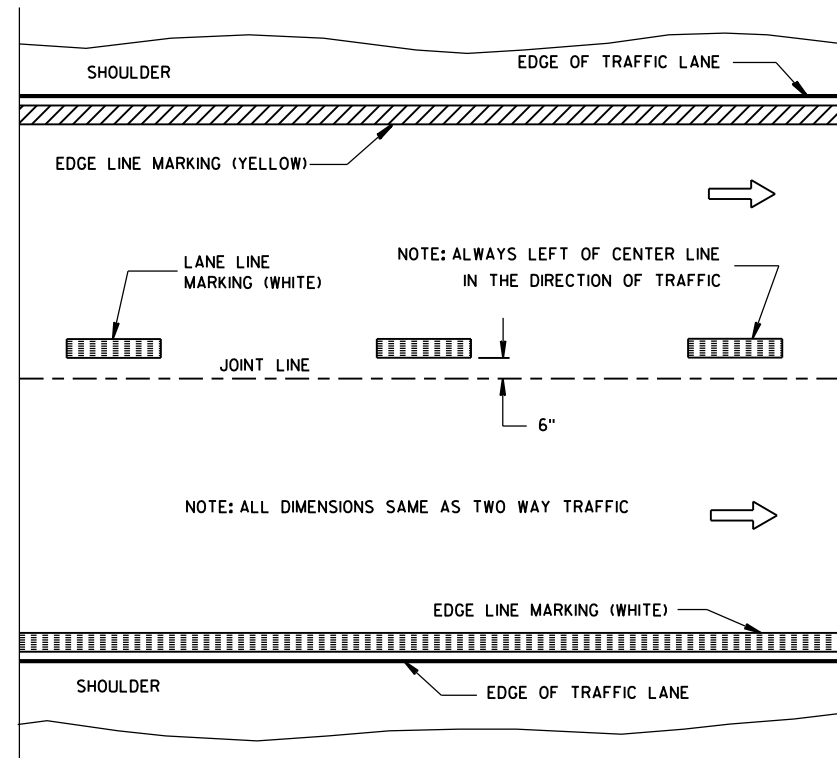


BIKE SYMBOL FOR SHARED LANE

PAVEMENT MARKING FOR BIKE LANES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-18-2016 DATE	/S/ Matthew R. Rauch STATE SIGNING AND MARKING ENGINEER
FHWA	

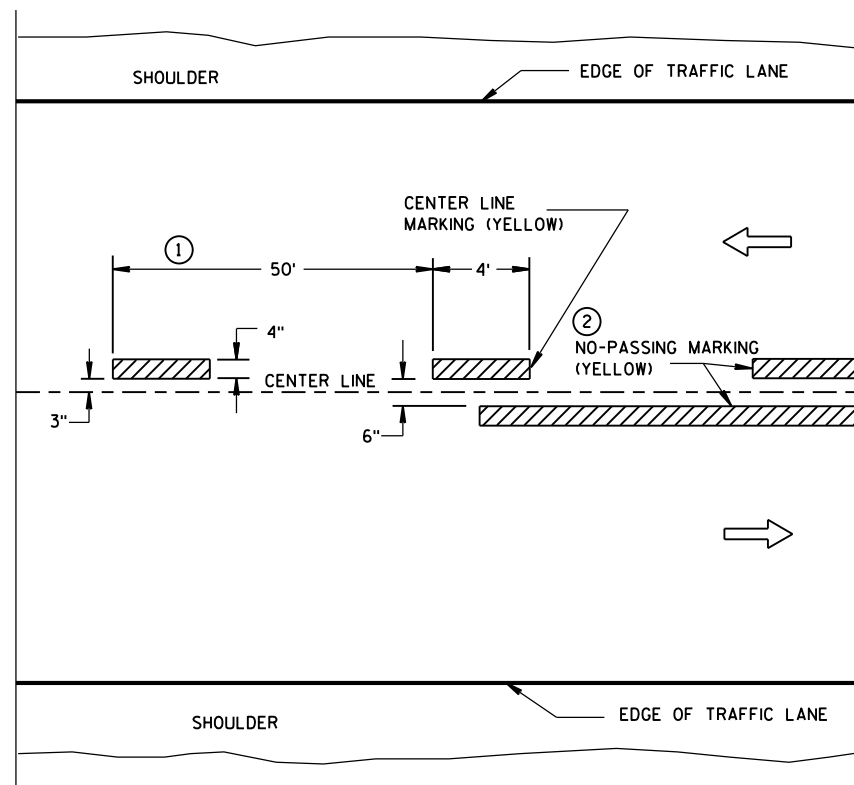


TWO WAY TRAFFIC

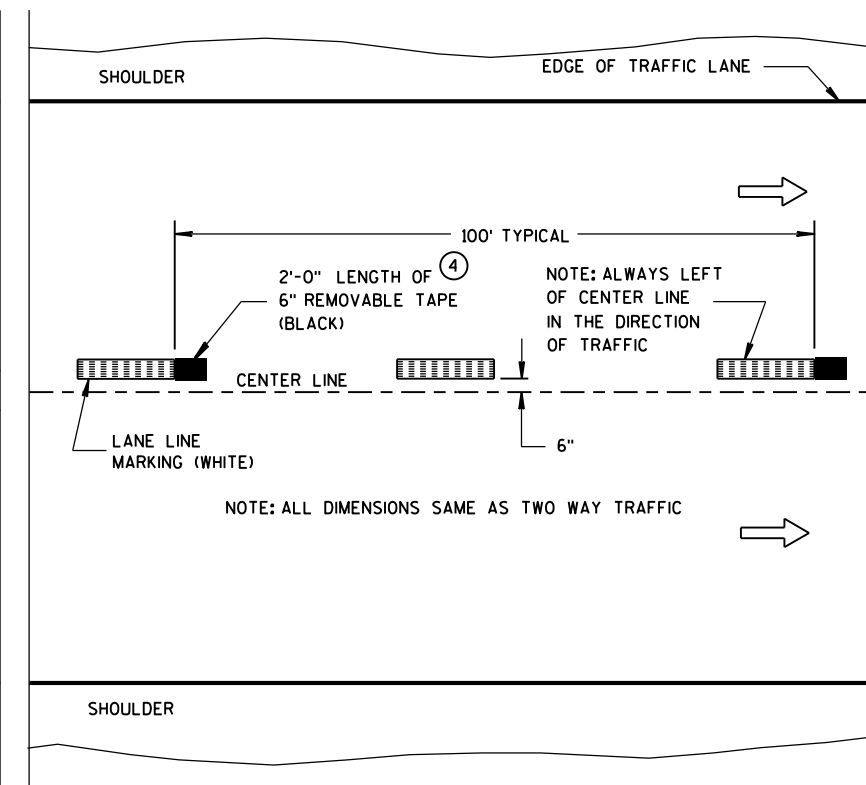


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

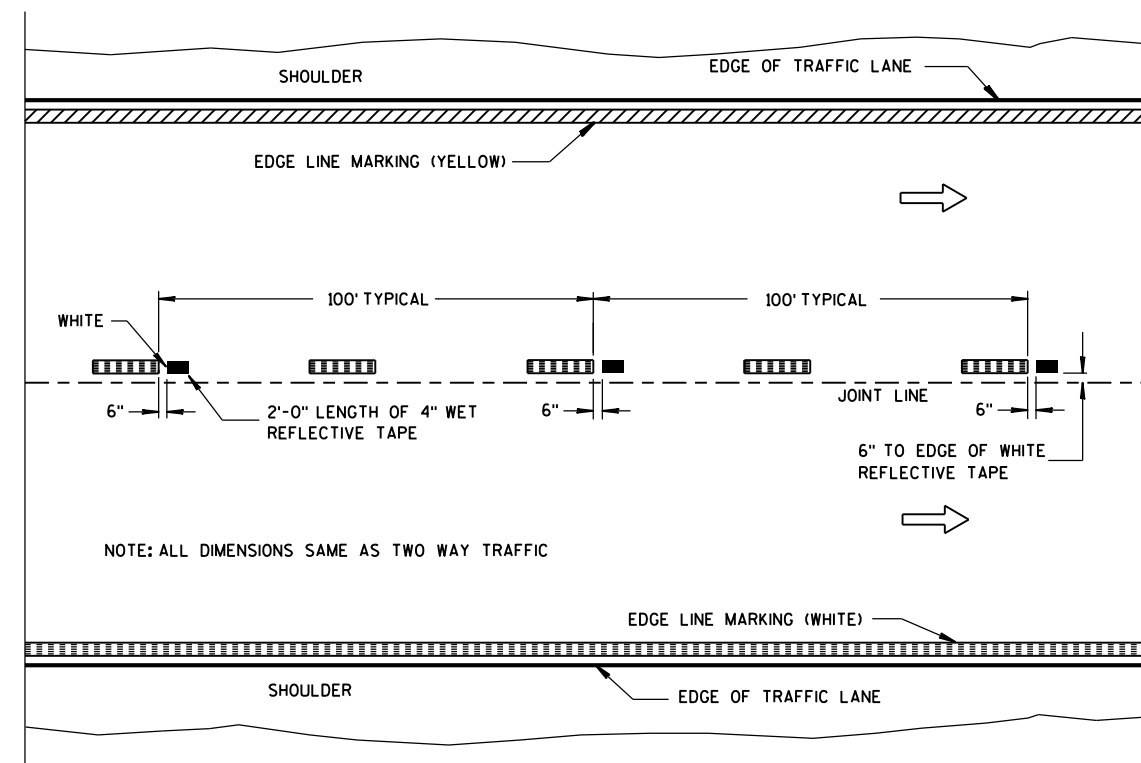
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

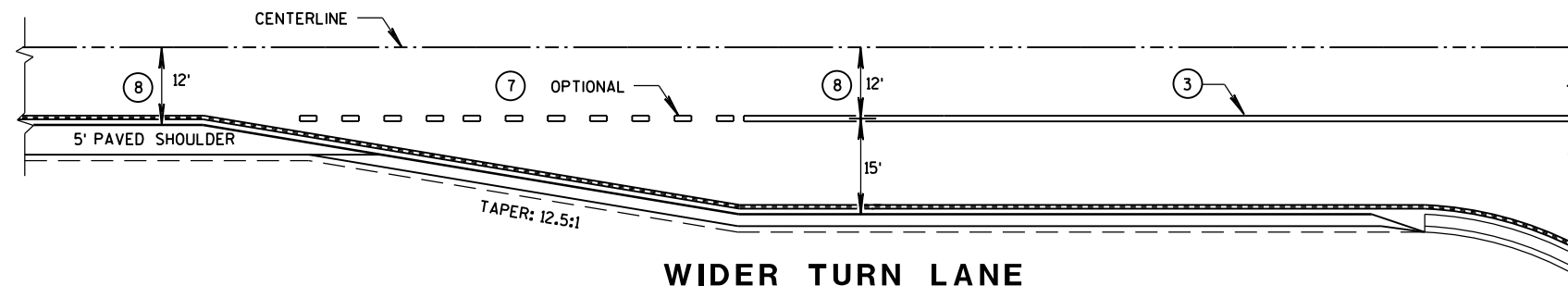
- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

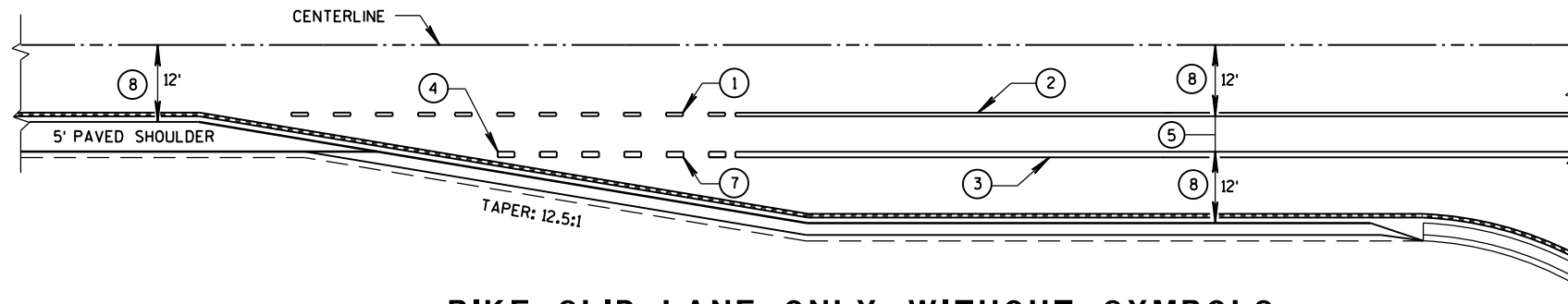
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5-13-2013
DATE
FHWA

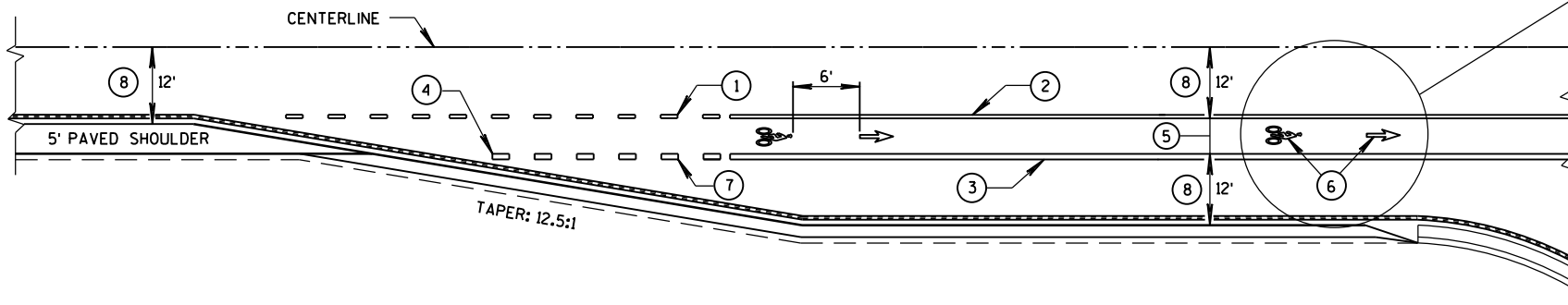
/S/ Travis Feltes
STATE TRAFFIC ENGINEER



BIKE SLIP LANE ONLY WITHOUT SYMBOLS

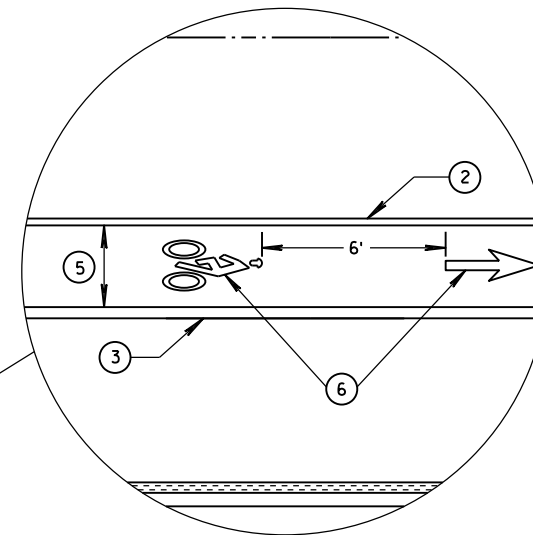


BIKE LANE WITH SYMBOLS



GENERAL NOTES

- ① 3' LINE, 9' GAP - 4-INCH WIDE, WHITE.
- ② 4-INCH, WHITE.
- ③ 8-INCH, WHITE.
- ④ IF SIGNED AND/OR MARKED AS A BICYCLE FACILITY INCLUDE SECOND LINE OF LINE-SPACE MARKING, OTHERWISE DO NOT.
- ⑤ BIKE ACCOMMODATION FOR CONCRETE PAVEMENT IS 5' WIDE. BIKE ACCOMMODATION FOR ASPHALT PAVEMENT IS A MINIMUM OF 4', 5' AT ≥ 45 MPH.
- ⑥ REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.
- ⑦ 3' LINE, 9' GAP - 8-INCH WIDE, WHITE.
- ⑧ REFER TO CONTRACT PLANS.



BICYCLE LANE MARKING	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4/30/2013 DATE	/S/ Travis Feltz STATE TRAFFIC ENGINEER
FHWA	

GENERAL NOTES

- ① 3' LINE, 9' GAP - 4-INCH WIDE, WHITE.

② 4-INCH, WHITE.

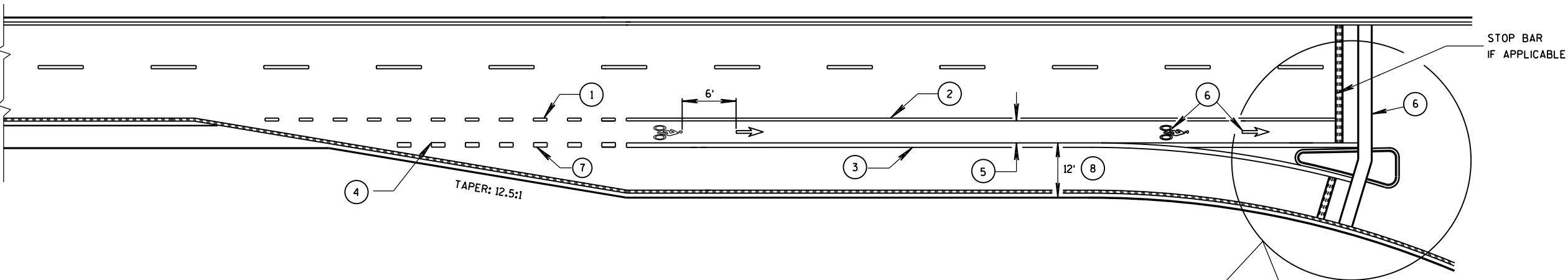
③ 8-INCH, WHITE.

④ IF SIGNED AND/OR MARKED AS A BICYCLE FACILITY INCLUDE SECOND LINE OF LINE-SPACE MARKING, OTHERWISE DO NOT.
- ⑤ 5' TYPICAL.

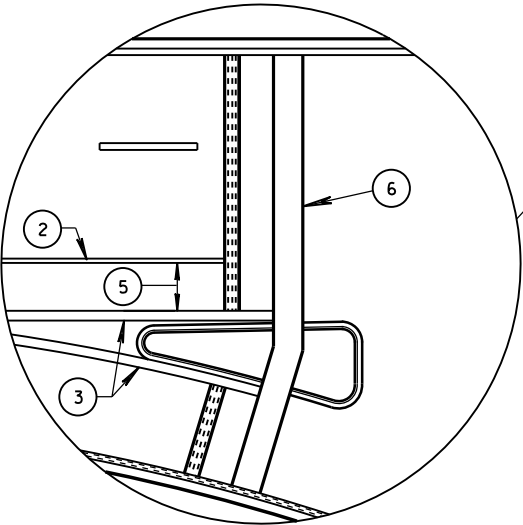
⑥ REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.

⑦ 3' LINE, 9' GAP - 8-INCH WIDE, WHITE.

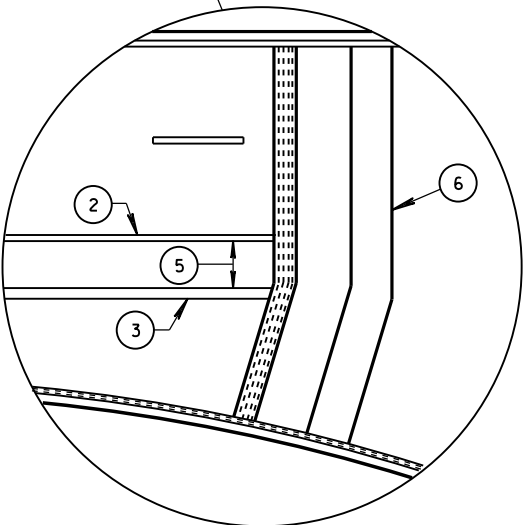
⑧ REFER TO CONTRACT PLANS.



BIKE LANE - 4-LANE DIVIDED WITH RIGHT TURN LANE



4 LANE DIVIDED WITH ISLAND



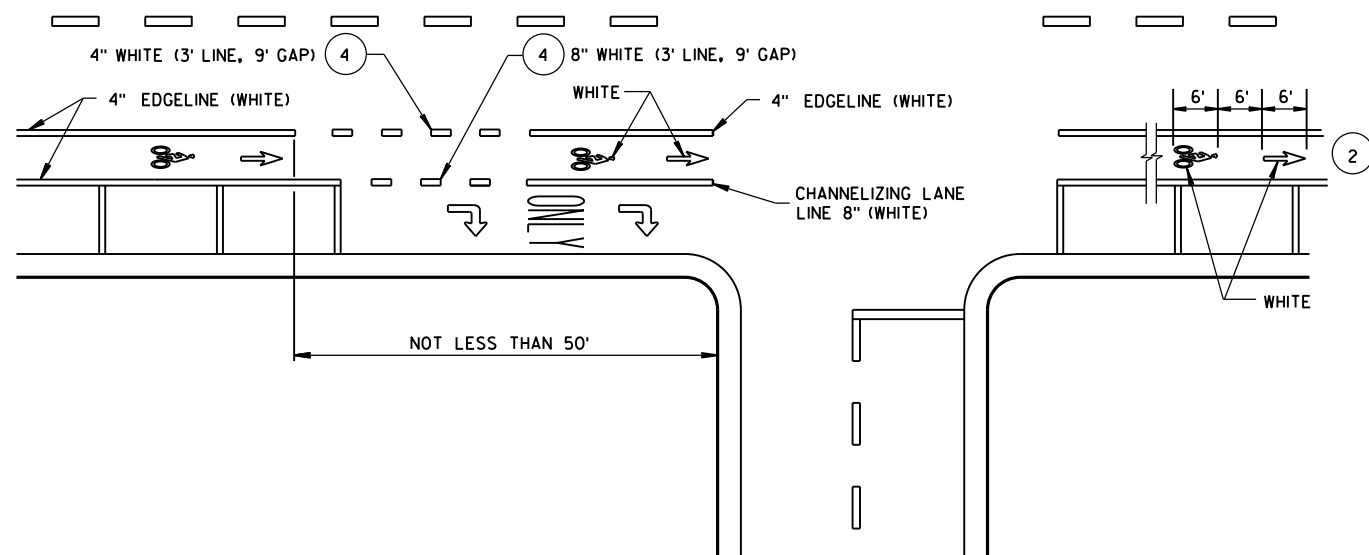
4 LANE DIVIDED WITHOUT ISLAND

BICYCLE LANE MARKING

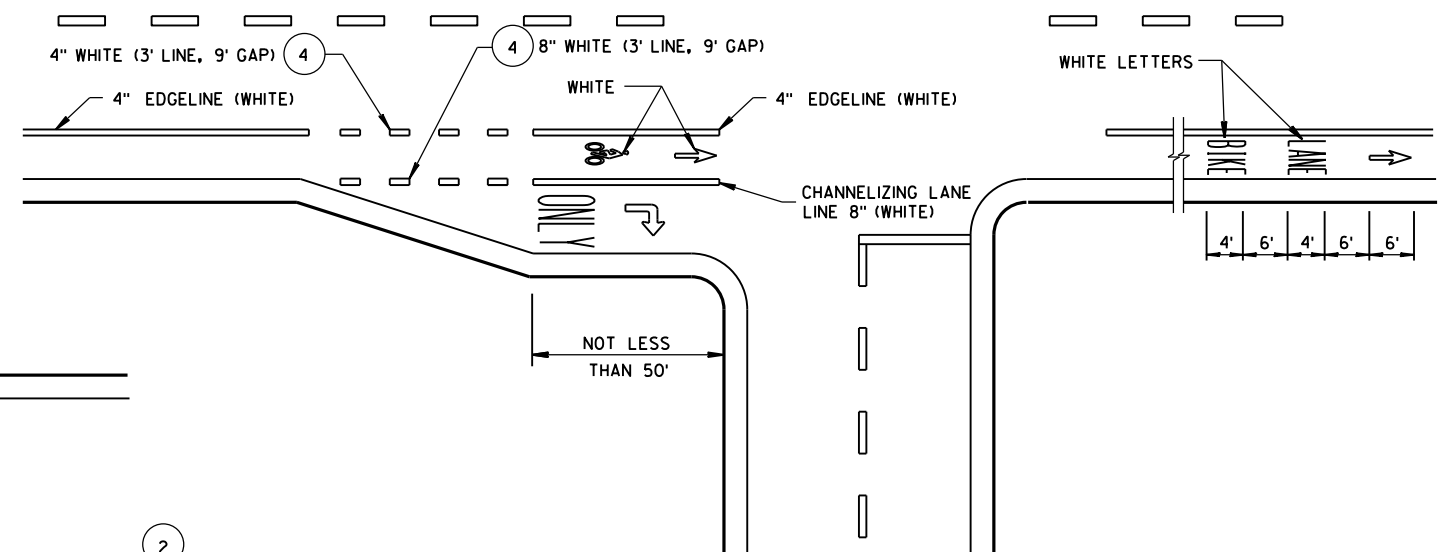
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4/30/2013
DATE
FHWA

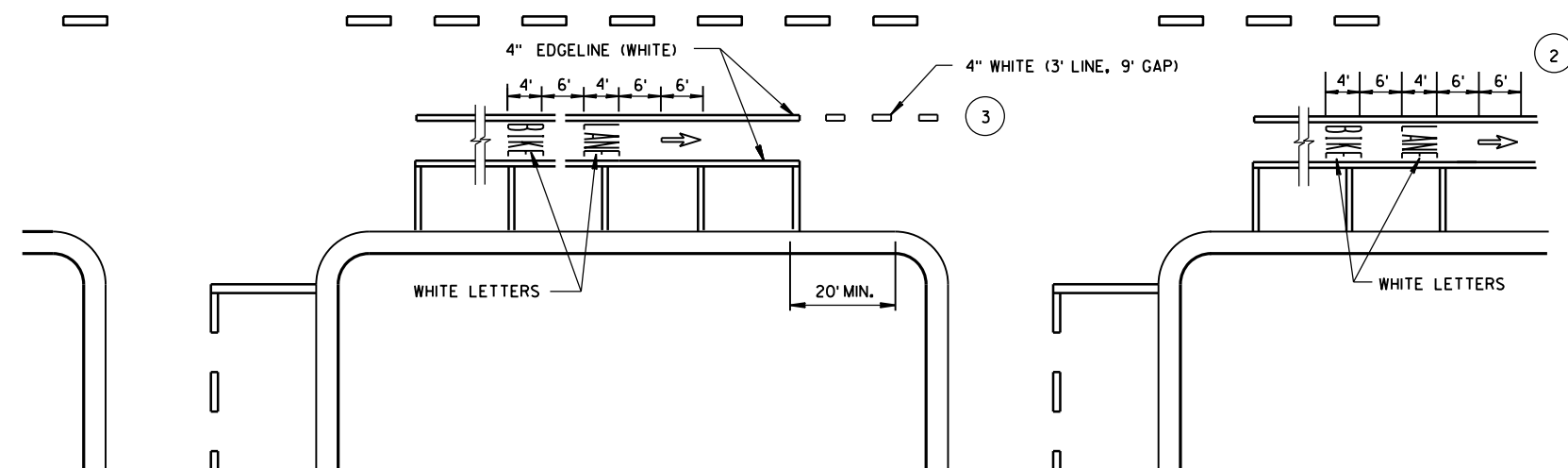
/S/ Travis Feltz
STATE TRAFFIC ENGINEER



DESIGNATED BICYCLE LANE

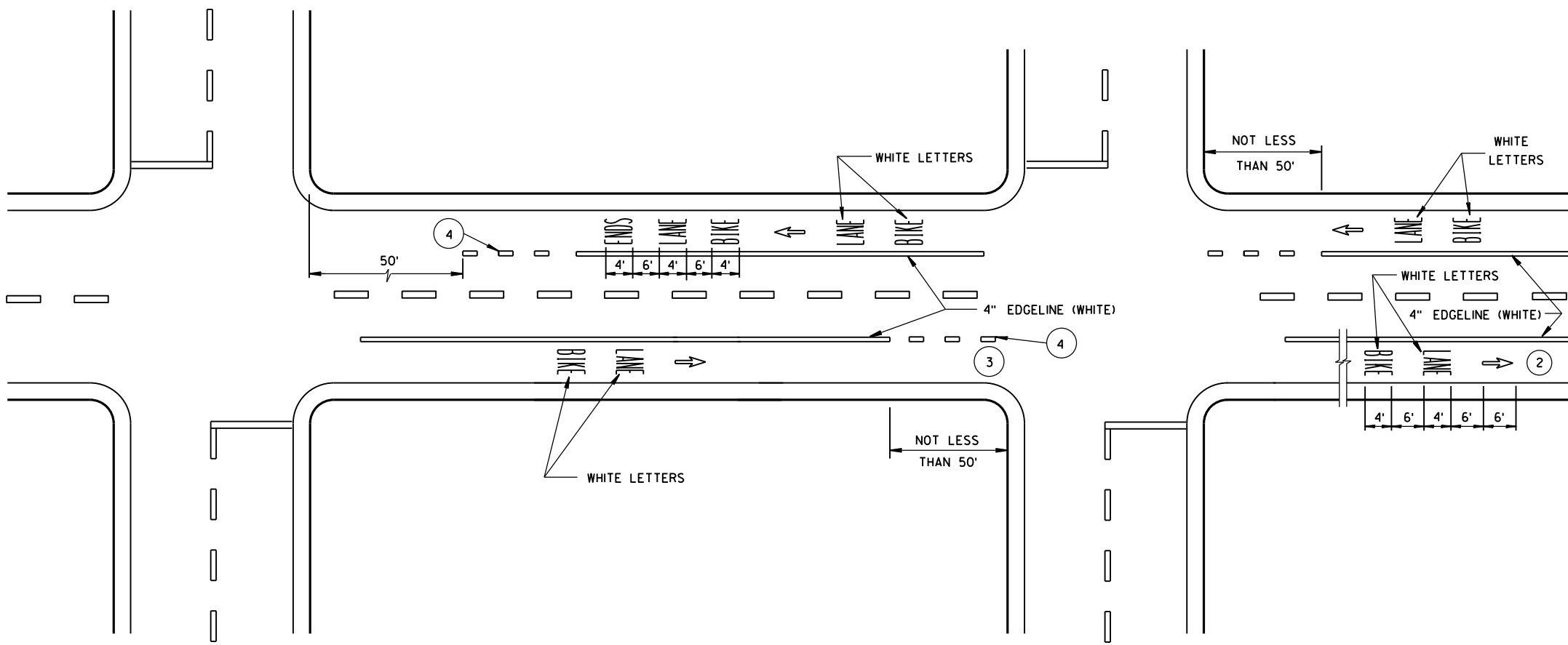


DESIGNATED BICYCLE LANE
NO PARKING, RIGHT TURN LANE



**DESIGNATED BICYCLE LANE
WITH PARKING, NO RIGHT TURN LANE**

- ## GENERAL NOTES
- 1 DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.
 - 2 THE SERIES OF PAVEMENT MARKING SYMBOLS SHALL BE REPEATED AFTER INTERSECTIONS AND SPACED A MAXIMUM OF 250'. NO PAVEMENT MARKING WILL TAKE PLACE IN THE CROSSWALK.
 - 3 DOTTED LINES SHOULD BE USED 50' TO 200' IN ADVANCE OF AN INTERSECTION WHERE THERE IS NO RIGHT TURN ONLY LANE AND THERE IS HEAVY RIGHT TURN TRAFFIC OR THERE IS A NEAR-SIDE BUS STOP. AT OTHER INTERSECTIONS WHERE RIGHT TURN TRAFFIC IS LIGHT TO MODERATE, A SOLID LINE CAN BE USED UP TO THE INTERSECTION.
 - 4 WHEN SPECIFIED IN THE CONTRACT.



GENERAL NOTES

- 1 DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.
- 2 THE SERIES OF PAVEMENT MARKING SYMBOLS SHALL BE REPEATED AFTER INTERSECTIONS AND SPACED A MAXIMUM OF 250'. NO PAVEMENT MARKING WILL TAKE PLACE IN THE CROSSWALK.
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- 4 3' LINE, 9' GAP - 4" WIDE, WHITE.

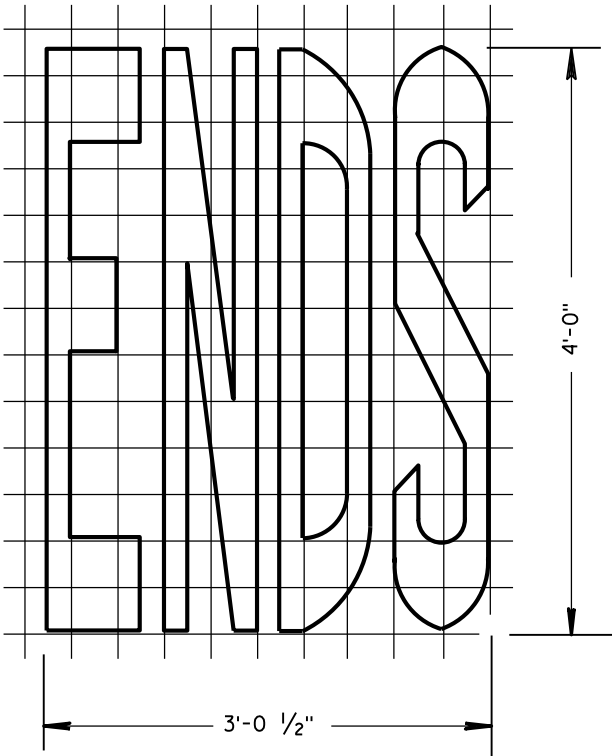
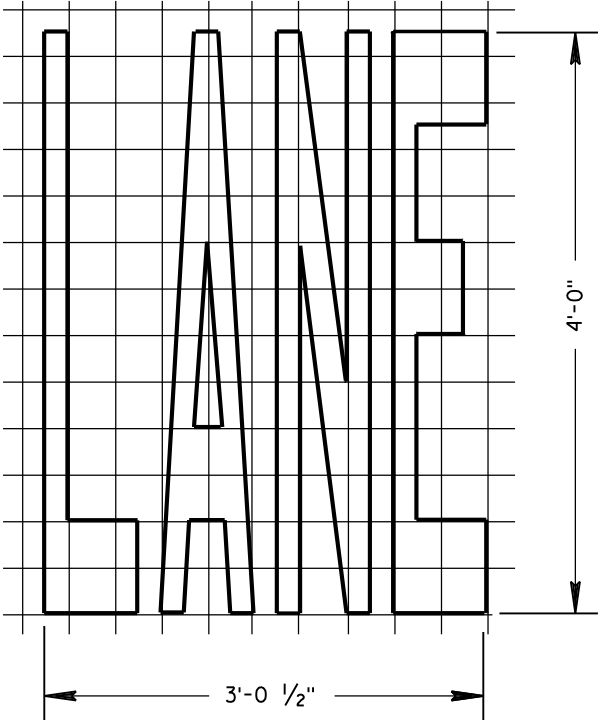
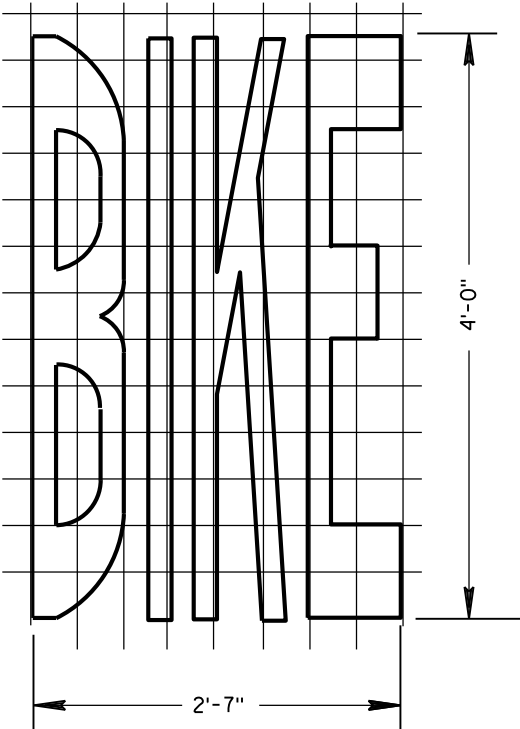
DESIGNATED BICYCLE LANE
NO PARKING

URBAN BICYCLE LANE MARKING	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4/30/2013 DATE	/S/ Travis Fettes STATE TRAFFIC ENGINEER
FHWA	

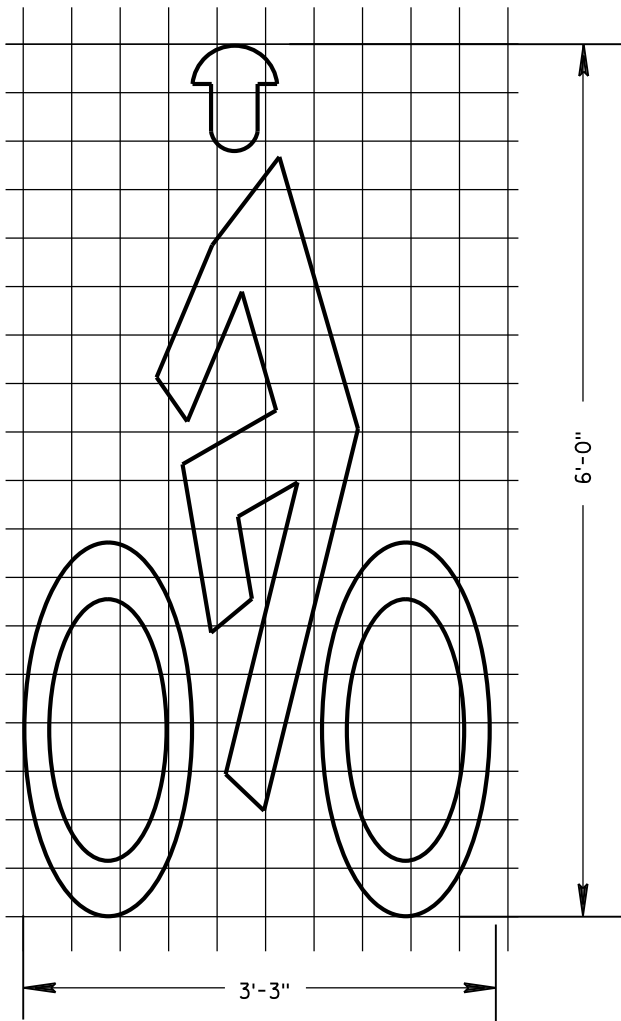
GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

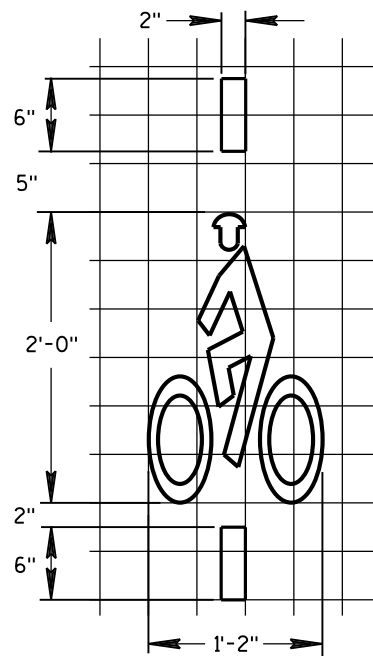
ALL LETTERS, ARROWS AND SYMBOLS SHALL BE IN CONFORMANCE WITH REQUIREMENTS INCLUDED IN "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKING" BOOK BY THE FEDERAL HIGHWAY ADMINISTRATION. ALL LETTERS, ARROWS AND SYMBOLS SHALL BE WHITE AND REFLECTORIZED. SMALL DIFFERENCES IN DIMENSIONS WITHIN THE TOLERANCES OF THAT BOOK ARE ACCEPTABLE.



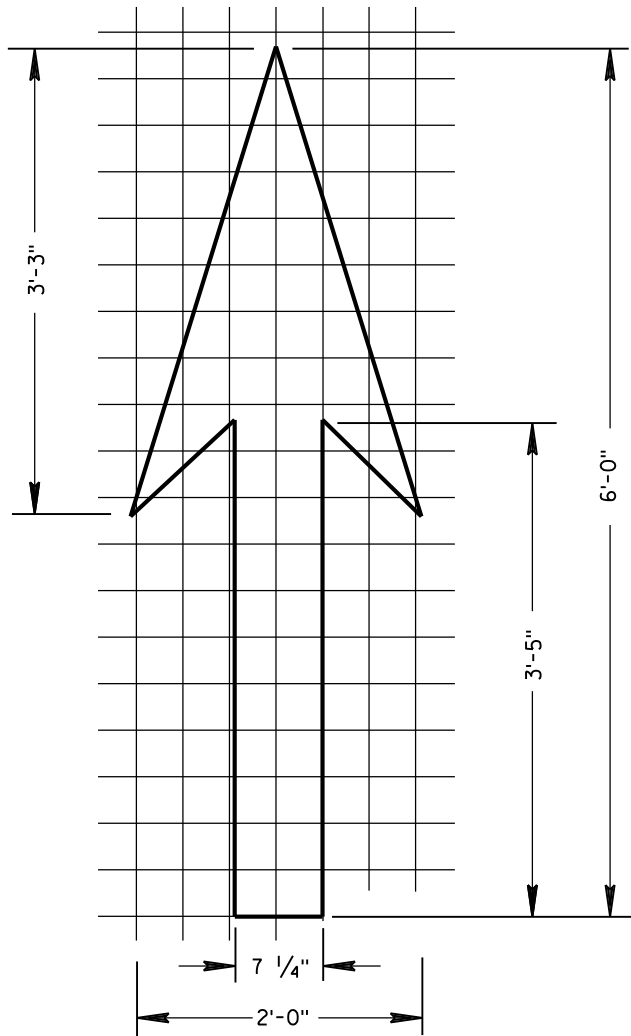
BIKE LANE WORDS



BIKE LANE SYMBOL

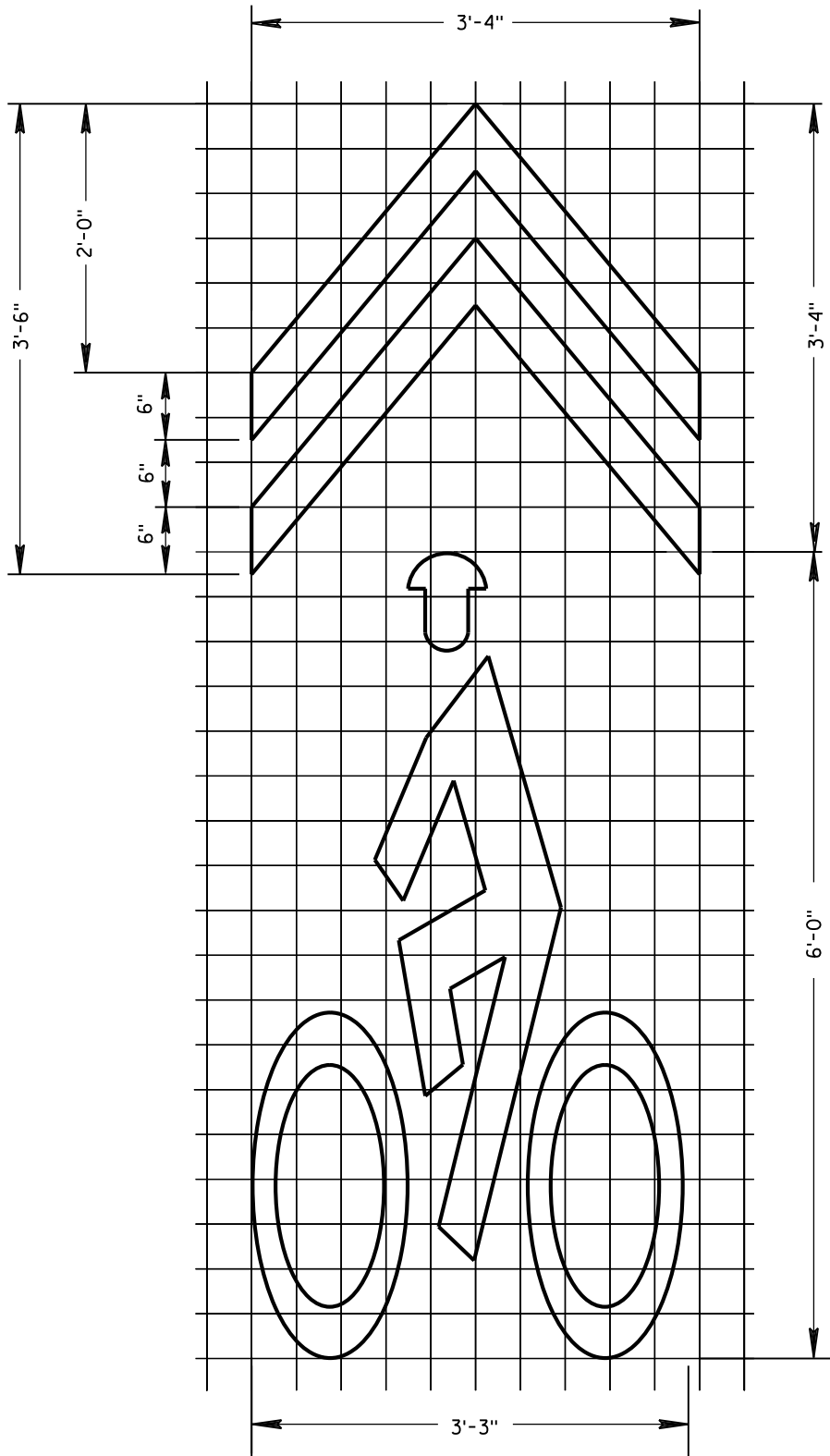


BICYCLE DETECTOR PAVEMENT MARKING



BIKE LANE ARROW

PAVEMENT MARKING FOR BIKE LANES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-30-2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER
FHWA	

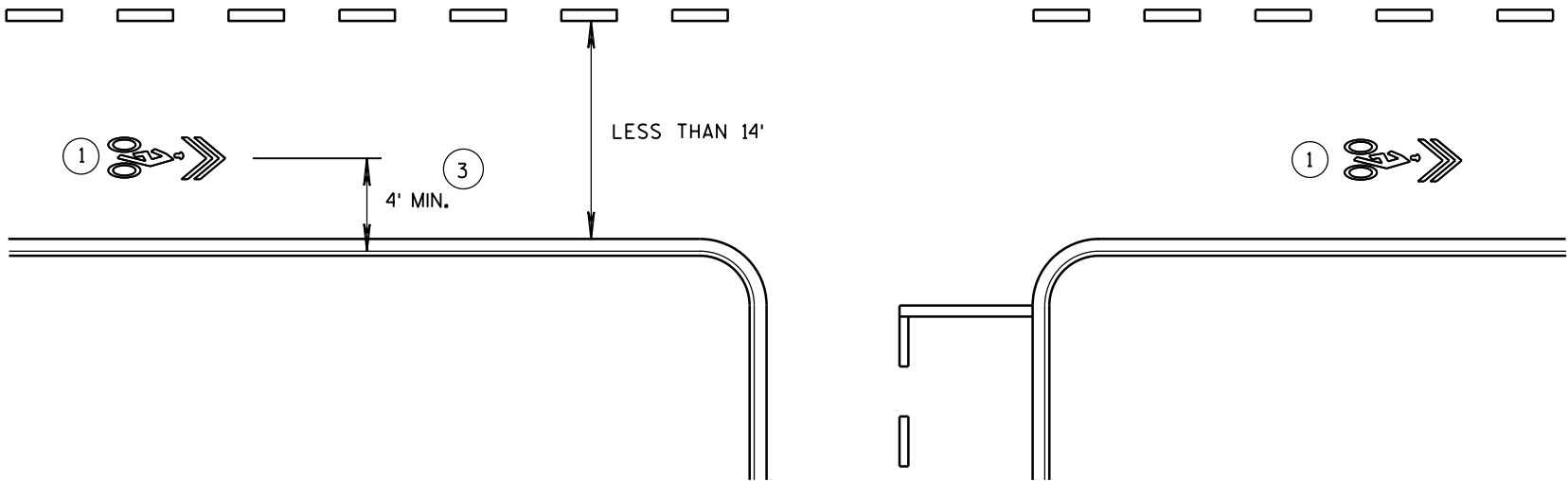


BIKE SYMBOL FOR SHARED LANE

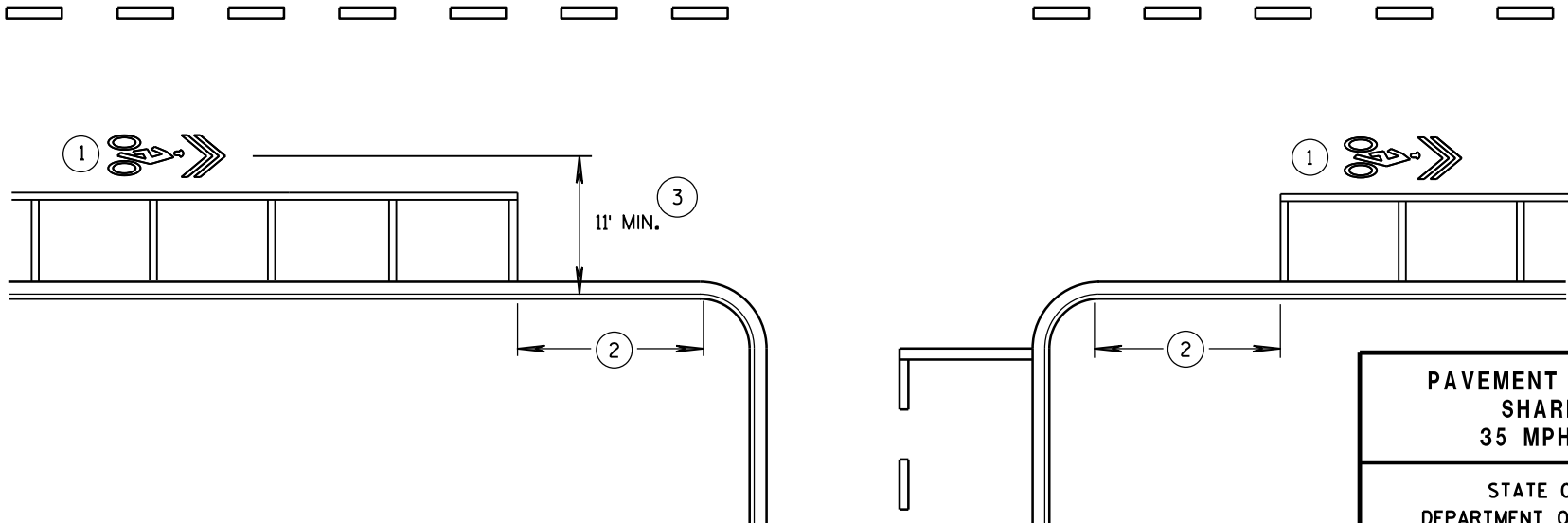
GENERAL NOTES

ALL LETTERS, ARROWS AND SYMBOLS SHALL BE IN CONFORMANCE WITH REQUIREMENTS INCLUDED IN "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKING" BOOK BY THE FEDERAL HIGHWAY ADMINISTRATION. ALL LETTERS, ARROWS AND SYMBOLS SHALL BE WHITE AND REFLECTORIZED. SMALL DIFFERENCES IN DIMENSIONS WITHIN THE TOLERANCES OF THAT BOOK ARE ACCEPTABLE.

- ① SPACED A MAXIMUM OF 250 FEET.
- ② 20 FOOT MINIMUM FROM CURB RADIUS.
- ③ OR TO EDGE OF PAVEMENT WITHOUT CURB.



WITHOUT PARKING



WITH PARKING

PAVEMENT MARKING FOR SHARED LANE 35 MPH OR LESS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-30-2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER
FHWA	

STRUCTURE B-40-923
N. 51ST BLVD
OVER LINCOLN CREEK

STATE PROJECT NUMBER

2984 - 07 - 75

LIST OF DRAWINGS

1. SITE PLAN & ELEVATION
2. CROSS SECTION
3. ESTIMATE OF QUANTITIES & NOTES
4. CONTOUR PLAN
5. WATERWAY STAGING
6. REVETMENT MATTRESS DETAILS
7. SUBSURFACE EXPLORATION
8. PILE LAYOUT & PIER FOOTING PLAN
9. SOUTH ABUTMENT
10. NORTH ABUTMENT
11. ABUTMENT BILL OF BARS & DETAILS
12. PIER 1
13. PIER 2
14. PIER BILL OF BARS & SECTIONS
15. DECK GRADES
16. SPANS 1 & 3 DECK PLANS
17. SPAN 2 DECK PLAN
18. SPANS 1 & 3 DECK CROSS SECTIONS
19. SPAN 2 DECK CROSS SECTION
20. LIGHTING DETAILS
21. DECK BILL OF BARS
22. DECK DETAILS
23. SOUTH STRUCTURAL APPROACH SLAB
24. NORTH STRUCTURAL APPROACH SLAB
25. STRUCTURAL APPROACH SLAB DETAILS
26. RAILING PLAN
27. TUBULAR STEEL RAILING TYPE NY4
28. END POST DETAILS FOR TUBULAR STEEL RAILING TYPE NY4

N. 51ST BLVD.

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PLAN VIEW

3-SPAN HAUNCHED CONCRETE SLAB

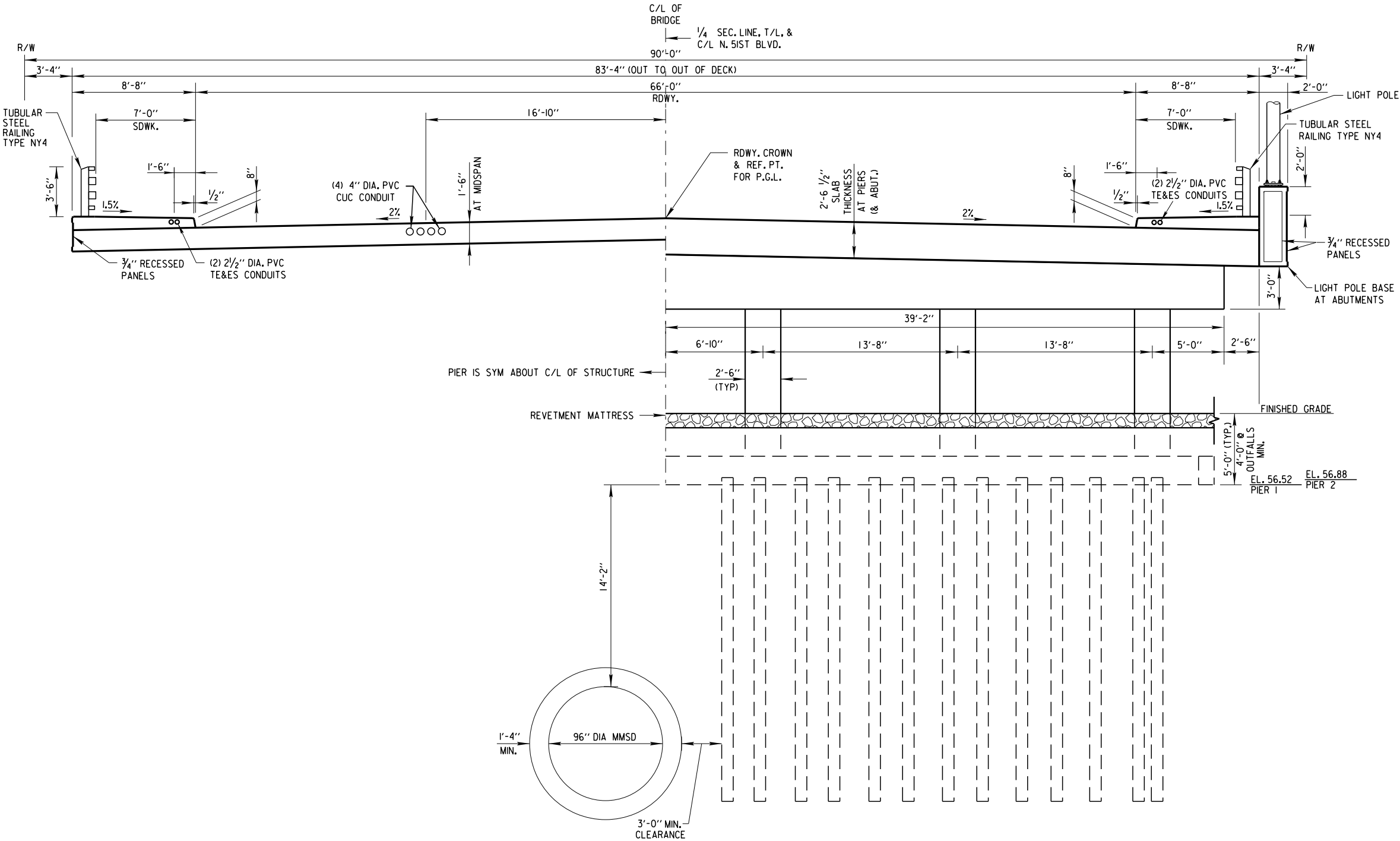
EAST ELEVATION

LOOKING WEST
NORMAL TO SUBSTRUCTURE

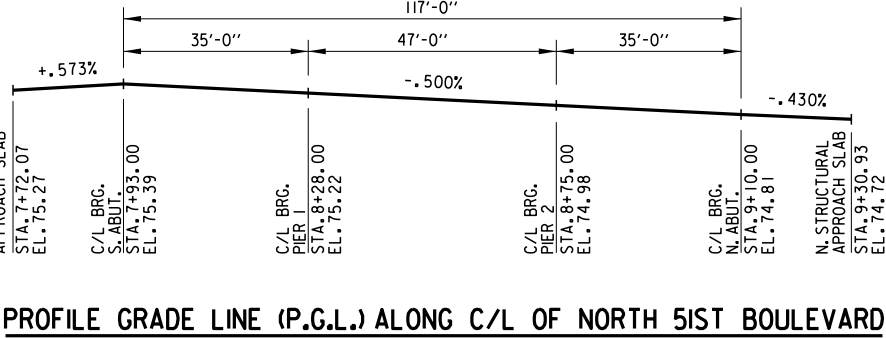
= TEMPORARY LIMITED EASEMENT

*CONTRACTOR SHALL ASSIST CITY IN
DETERMINING SURVEY POINTS OF FINAL
GRADE OF CONDUIT TO BE BURIED AND IS
INCIDENTAL TO "CONCRETE MASONRY BRIDGES"BENCH MARK:
STANDARD BENCH MARK 76-01
N.W. CORNER OF N. 51ST
BLVD. & W. CONGRESS ST.
10.8' N. & 15.7' W.
OF CURBS EXTENDED
ELEV. 73.522CITY OF MILWAUKEE CONTACT:
JERREL KRUSCHKE 414-286-3402
WISDOT BRIDGE OFFICE CONTACT
WILLIAM DREHER 608-266-8489

NO.	DATE	REVISION	BY
		ORIGINAL PLANS PREPARED BY CITY OF MILWAUKEE DEPARTMENT OF PUBLIC WORKS INFRASTRUCTURE SERVICES DIVISION	
		STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
		ACCEPTED <i>William C. Dreher</i> ^{SOR} 12/09/16 CHIEF STRUCTURES DESIGN ENGINEER DATE	
		STRUCTURE B-40-923	
		N. 51ST BLVD. OVER LINCOLN CREEK	
		COUNTY MILWAUKEE TOWN/CITY/VILLAGE MILWAUKEE	
		DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS	
		DESIGNED BY H.J.R. DESIGN CK'D. A.R. DRAWN BY G.J.R. PLANS CK'D. H.J.R. J.D.T.	
		SITE PLAN & ELEVATION	
		SHEET 1 OF 28	



PROPOSED CROSS SECTION (LOOKING NORTH)
(ALL DIMENSIONS NORMAL TO C/L OF BRIDGE)



STATE PROJECT NUMBER

2984 - 07 - 75

DESIGN DATA

DEAD LOAD
CONCRETE = 150 LB/CF
F.W.S. = 20 LB/SF
RAILING = 75 LB/LF
LIVE LOAD
DESIGN LOADING: HL-93
INVENTORY RATING FACTOR: RF=1.11
OPERATING RATING FACTOR: RF=1.44
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV): 250 KIPS
MATERIAL PROPERTIES
CONCRETE MASONRY (SLAB) $f'_c = 4,000$ PSI
CONCRETE MASONRY (ALL OTHERS) $f'_c = 3,500$ PSI
BAR STEEL REINFORCEMENT $f_y = 60,000$ PSI

FOUNDATION DATA

NORTH ABUTMENT TO BE SUPPORTED ON HP 10x42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS *PER PILE AS DETERMINED BY MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 35'-0" LONG.
PIER 1 TO BE SUPPORTED ON HP 10x42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS *PER PILE AS DETERMINED BY MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 25'-0" LONG.
PIER 2 TO BE SUPPORTED ON HP 10x42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS *PER PILE AS DETERMINED BY MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 25'-0" LONG.
SOUTH ABUTMENT TO BE SUPPORTED ON HP 10x42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS *PER PILE AS DETERMINED BY MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 30'-0" LONG.

*THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

HYDRAULIC DATA

100 YEAR FREQUENCY
Q100 = 5,680 CFS (SEWRPC)
VEL = 7.8 FPS (SEWRPC)
HW100 = EL. 70.36 CITY DATUM (SEWRPC)
WATERWAY AREA = 730 S.F.
DRAINAGE AREA = 11 SQ. MI.
ROADWAY OVERTOPPING = NA
SCOUR CRITICAL CODE = 5
2 YEAR FREQUENCY
Q2 = 2,650 C.F.S. (SEWRPC)
VEL = NOT AVAILABLE
HW2 = EL. 65.20 CITY DATUM (SEWRPC)

TRAFFIC VOLUME

ADT (2015) = 10,600
ADT (2036) = 11,700
R.D.S. = 35 MPH

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY T.P.W.		PLANS CK'D. H.J.R.	J.D.T.
CROSS SECTION		SHEET 2 OF 28	

W:\STR\B0511\BRIDGE PLANS\03_EST OF QUANT.DGN

REVISED DATE 09/28/2016 BY GJR

GENERAL NOTES

ALL DETAILS, MATERIALS AND FABRICATION SHALL CONFORM TO THE STANDARD SPECIFICATIONS FOR HIGHWAY AND STRUCTURE CONSTRUCTION OF THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION EDITION OF 2017 EXCEPT AS OTHERWISE NOTED.

ALL STATIONS AND ELEVATIONS ARE IN FEET.

ALL ELEVATIONS ARE REFERRED TO CITY OF MILWAUKEE DATUM = 580.6 NGVD

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR, OR 3" CLEAR COVER AGAINST EARTH UNLESS OTHERWISE NOTED.

BEVEL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.

BENDING DIMENSIONS FOR REINFORCING ARE OUT TO OUT.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

THE EXISTING STREAM BED SHALL BE USED AS THE UPPER LIMITS OF EXCAVATION.

ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL. AT THE BACKFACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH VEGETATED REVETMENT MATTRESSES TO THE EXTENT SHOWN ON SHEET I AND IN THE ABUTMENT DETAILS.

JOINT FILLER SHALL CONFORM TO AASHTO DESIGNATION M153 TYPE I, TYPE II, OR TYPE III, OR AASHTO DESIGNATION M213.

EXPOSED TOP FACE OF DECK, APPROACH SLABS, SIDEWALKS, AND SLAB AS DETAILED ON SHEETS 18 & 19 SHALL RECEIVE AN APPLICATION OF PROTECTIVE SURFACE TREATMENT.

INFORMATION SHOWN ON DRAWINGS CONCERNING TYPE AND LOCATION ON UNDERGROUND UTILITIES IS NOT GUARANTEED TO BE ACCURATE OR ALL-INCLUSIVE.

CONTRACTOR IS RESPONSIBLE FOR MAKING DETERMINATIONS AS TO TYPE AND LOCATION OF UNDERGROUND UTILITIES AS MAY BE NECESSARY TO AVOID DAMAGES.

EXISTING STRUCTURE, P-40-632, IS A THREE SPAN STEEL GIRDER BRIDGE WITH AN OVERALL WIDTH OF 78'-0" AND AN OVERALL LENGTH OF 109'-0" AND IS TO BE REMOVED. PLANS FOR EXISTING STRUCTURE MAY BE FOUND ON WISCONSIN DOT HIGHWAY STRUCTURES INFORMATION (HSI) SITE.

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

PARAPETS, SIDEWALKS AND MEDIANS PLACED ON TOP OF THE SLAB SHALL BE POURED AFTER FALSEWORK HAS BEEN RELEASED, EXCEPT FOR STAGED CONSTRUCTION.

CAMBER SPANS AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION AND FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C/L OF ABUTMENTS, THE C/L OF PIERS AND AT TENTH PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR C/L.

COORDINATE STORM SEWER WORK WITH ABUTMENT AND SLOPE CONSTRUCTION.

ESTIMATE OF QUANTITIES

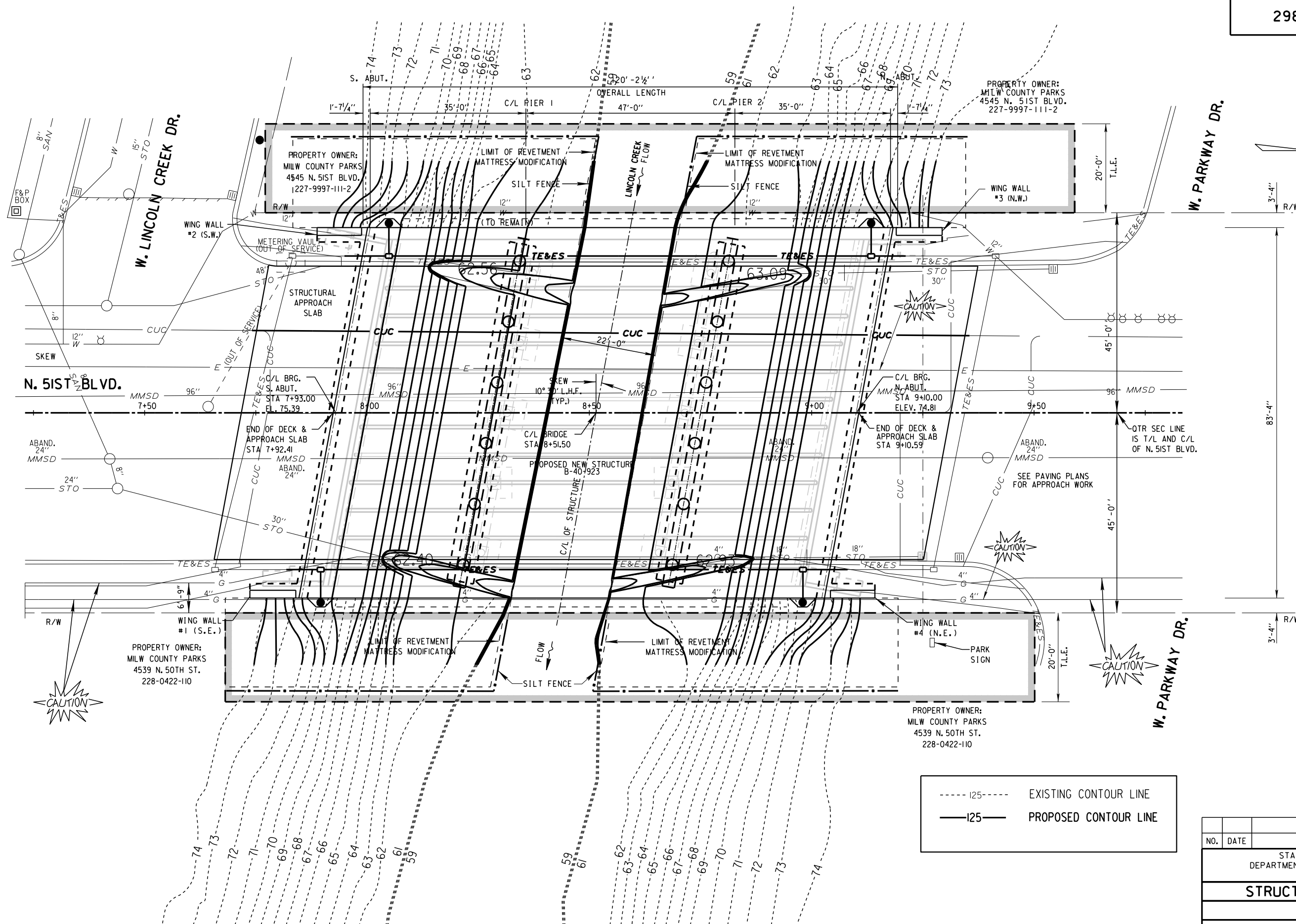
ITEM NO.	BID ITEMS	UNIT	SLOPE PROTECTION	SOUTH ABUT.	NORTH ABUT.	PIER 1	PIER 2	SUPER.	S. STR. APPROACH SLAB	N. STR. APPROACH SLAB	TOTAL
203.0500.S	REMOVING OLD STRUCTURE OVER WATERWAY STATION 8+51.50	LS									1
205.0501.S	EXCAVATION, HAULING, AND DISPOSAL OF PETROLEUM CONTAMINATED SOIL	TON	335	450	450	270	315				1,820
210.1500	BACKFILL STRUCTURE TYPE A	TON		130	130	170	270				700
305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON							212	212	424
502.0100	CONCRETE MASONRY BRIDGES	CY		64	64	90	90	715	86	86	1,195
502.3200	PROTECTIVE SURFACE TREATMENT	SY						1,185	154	154	1,493
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB		5,870	5,870	22,570	22,510				56,820
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB		1,410	1,410	650	650	147,280	14,080	14,080	179,560
505.0800.S	BAR STEEL REINFORCEMENT HS STAINLESS STRUCTURES	LB						2,250			2,250
511.1200	TEMPORARY SHORING B-40-923	SF	2,520								2,520
513.7084	RAILING STEEL TYPE NY4 B-40-923	LF		22	22			241			285
516.0100	DAMPPROOFING	SY		73	73						146
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY		22	22						44
532.0800.S	WALL GABION	CY	240								240
* 550.0010	PRE-BORING UNCONSOLIDATED MATERIALS	LF		60	70	50	50				230
550.0020	PRE-BORING ROCK OR CONSOLIDATED MATERIALS	LF		24	24	48	48				144
550.0500	PILE POINTS	EACH				22	22				44
550.1100	PIILING STEEL HP 10-INCH X 42 LB	LF		360	420	600	600				1,980
612.0206	PIPE UNDERDRAIN UNPERFORATED 6-INCH	LF		6	6						12
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF		78	78						156
652.0225	CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH	LF						42			42
652.0230	CONDUIT RIGID NONMETALLIC SCHEDULE 40 2 1/2-INCH	LF						504			504
652.0240	CONDUIT RIGID NONMETALLIC SCHEDULE 40 4-INCH	LF						480			480
657.6005.S	ANCHOR ASSEMBLIES LIGHT POLES ON STRUCTURES	EACH						4			4
999.1000.S	SEISMOGRAPH	LS									1
SPV.0060.07	JUNCTION BOXES 18x12x8-INCH	EACH						4			4
SPV.0090.01	4-DUCT CONDUIT CEMENT ENCASED, 4-INCH RIGID NONMETALLIC CONDUIT, DB-60	LF							22	22	44
SPV.0180.01	REMOVING VEGETATED REVETMENT MATTRESS SLOPE PROTECTION	SY	650								650
SPV.0180.02	VEGETATED REVETMENT MATTRESS SLOPE PROTECTION	SY	1,535								1,535
SPV.0180.03	GROUTED REVETMENT MATTRESS SLOPE PROTECTION	SY	65								65
	NON-BID ITEMS										
	NAME PLATE										
	NON-BITUMINOUS JOINT FILLER										
	POLYETHYLENE SHEETS										
	PREFORMED JOINT FILLER										

* THIS BID ITEM IS FOR LOCATING UNDERGROUND UTILITIES PRIOR TO PILE DRIVING

STATE PROJECT NUMBER

2984 - 07 - 75

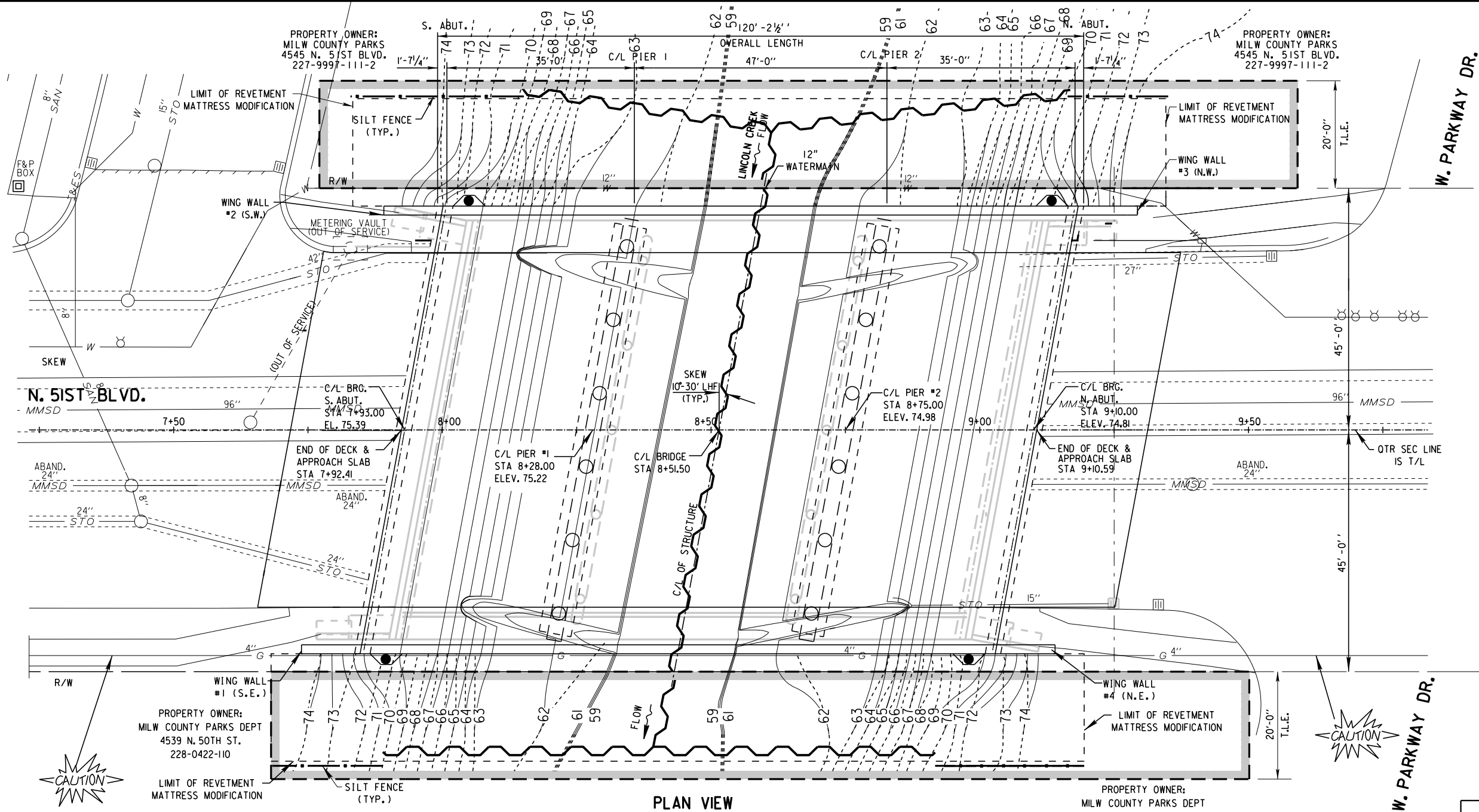
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		G.L.	PLANS H.J.R. CK'D. J.D.T.
ESTIMATE OF QUANTITIES & NOTES			SHEET 3 OF 28



CONTOUR PLAN

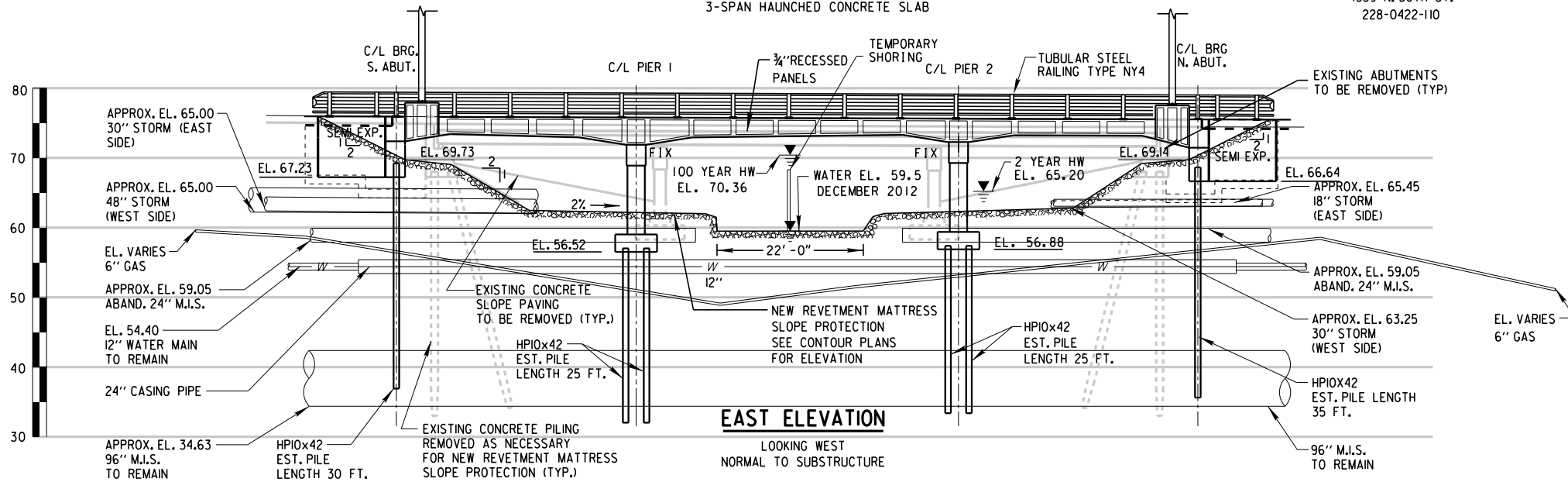
- - - - - 125 - - - - - EXISTING CONTOUR LINE
 ——— 125 ——— PROPOSED CONTOUR LINE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		PLANS CK'D.	H.J.R. J.D.T.
CONTOUR PLAN		SHEET 4 OF 28	



PLAN VIEW

3-SPAN HAUNCHED CONCRETE SLAB

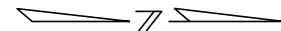


EAST ELEVATION

LOOKING WEST
NORMAL TO SUBSTRUCTURE

STATE PROJECT NUMBER

2984 - 07 - 75



NOTES

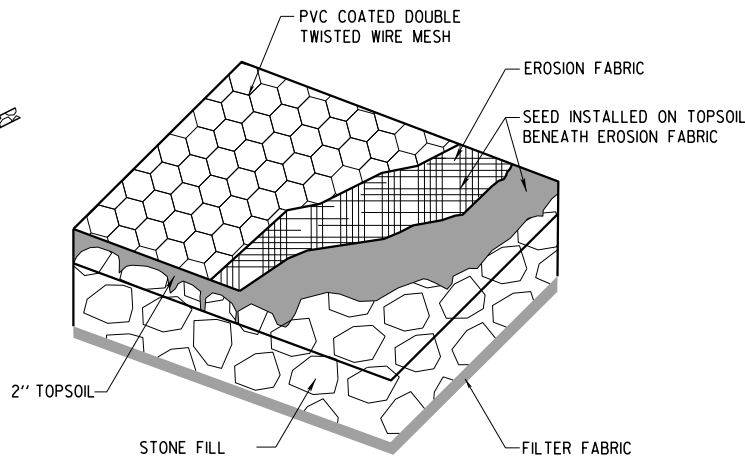
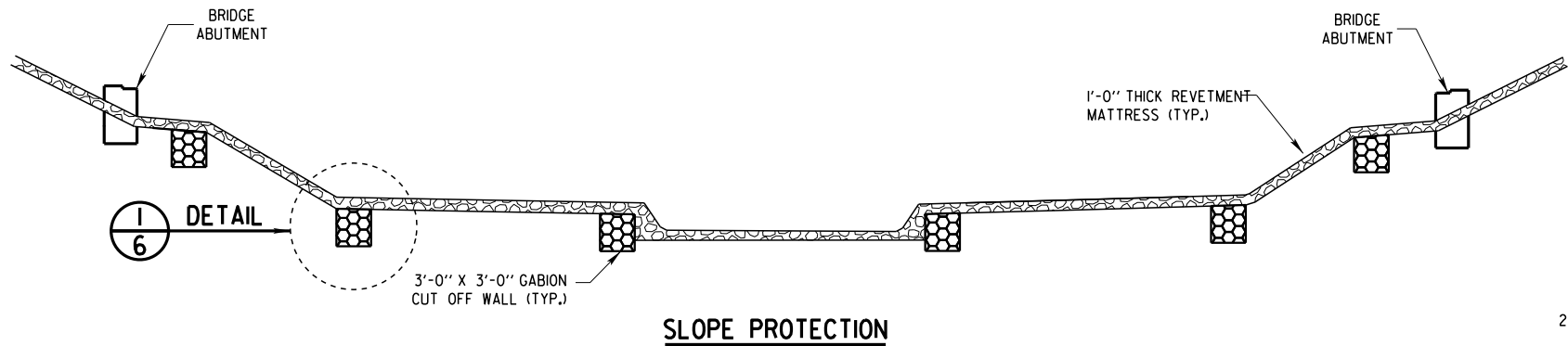
LOCATION OF STAGING TO ACCOMMODATE 2-YEAR HIGH WATER

FINAL LOCATION OF TEMPORARY SHORING, SIZE, AND SEQUENCE OF STAGING TO BE DESIGNED AND DETERMINED BY CONTRACTOR. MEANS AND METHODS TO ALLOW FOR PIER AND SLOPE CONSTRUCTION.

EXCAVATE TO EXPOSE WATER MAIN FOR TEMPORARY SHORING DESIGN AND PLACEMENT TO AVOID CONFLICT WITH ACTIVE UTILITY.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		PLANS CK'D.	H.J.R. J.D.T.
WATERWAY STAGING		SHEET 5 OF 28	

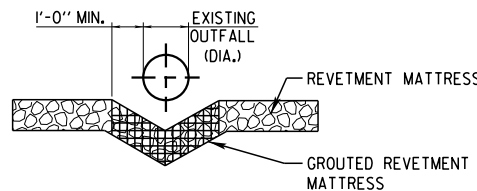
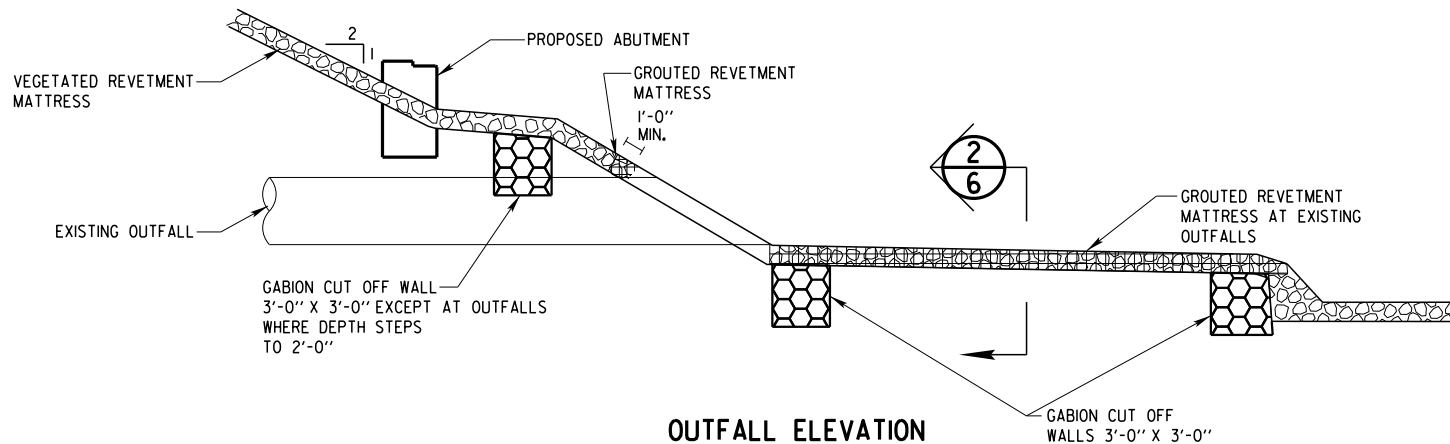
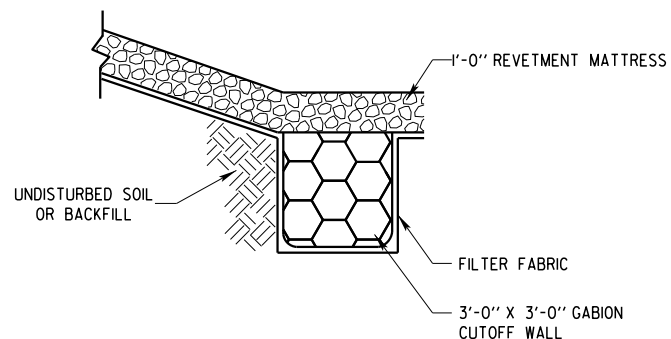


NOTES

FABRIC END JOINTS SHALL BE OVERLAPPED IN AN UPSTREAM TO DOWNSTREAM DIRECTION. THE END JOINTS SHALL BE CONSTRUCTED AND STAKED AS SHOWN.

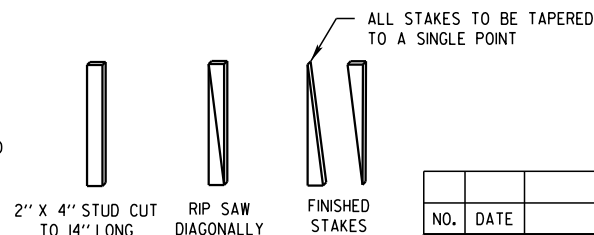
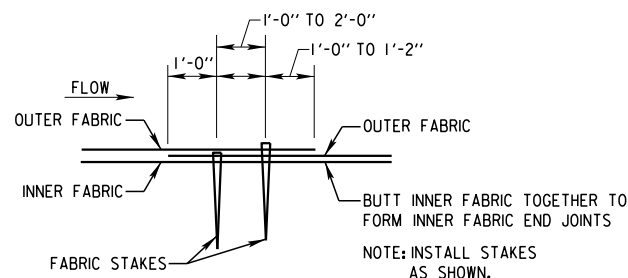
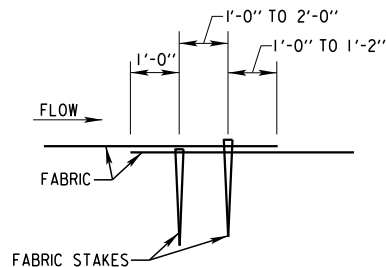
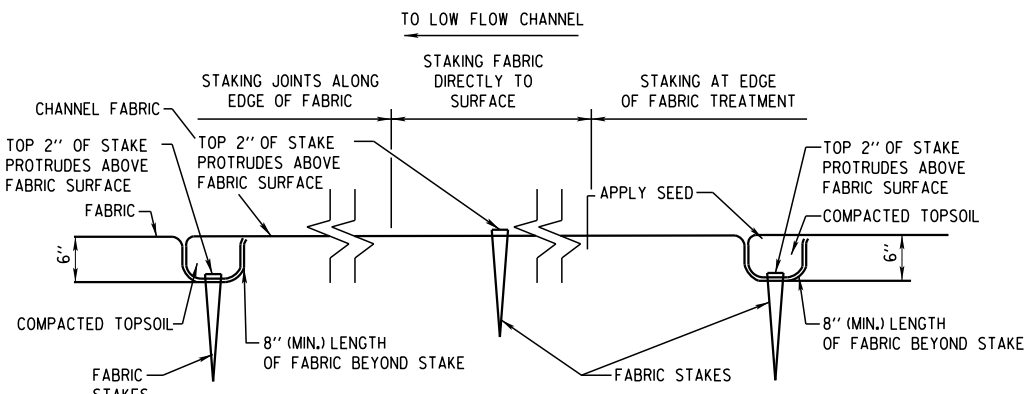
THE HOLES FOR STAKES THROUGH FABRIC SHALL NOT BE PRECUT. ALLOW THE STAKE TO BREAK THE MINIMUM NUMBER OF STRANDS AS IT IS BEING DRIVEN. DRIVE STAKES SO THAT 2" IS LEFT EXPOSED WHERE STAKES ARE DRIVEN THROUGH INNER FABRIC. THE INNER FABRIC MAY BE CUT OR PUNCTURED. THE CUT OR PUNCTURE SHALL NOT EXCEED 2" IN LENGTH OR DIAMETER.

STAKES MAY BE ROTATED UP TO 45° FROM VERTICAL IF REQUIRED TO FACILITATE INSTALLATION.



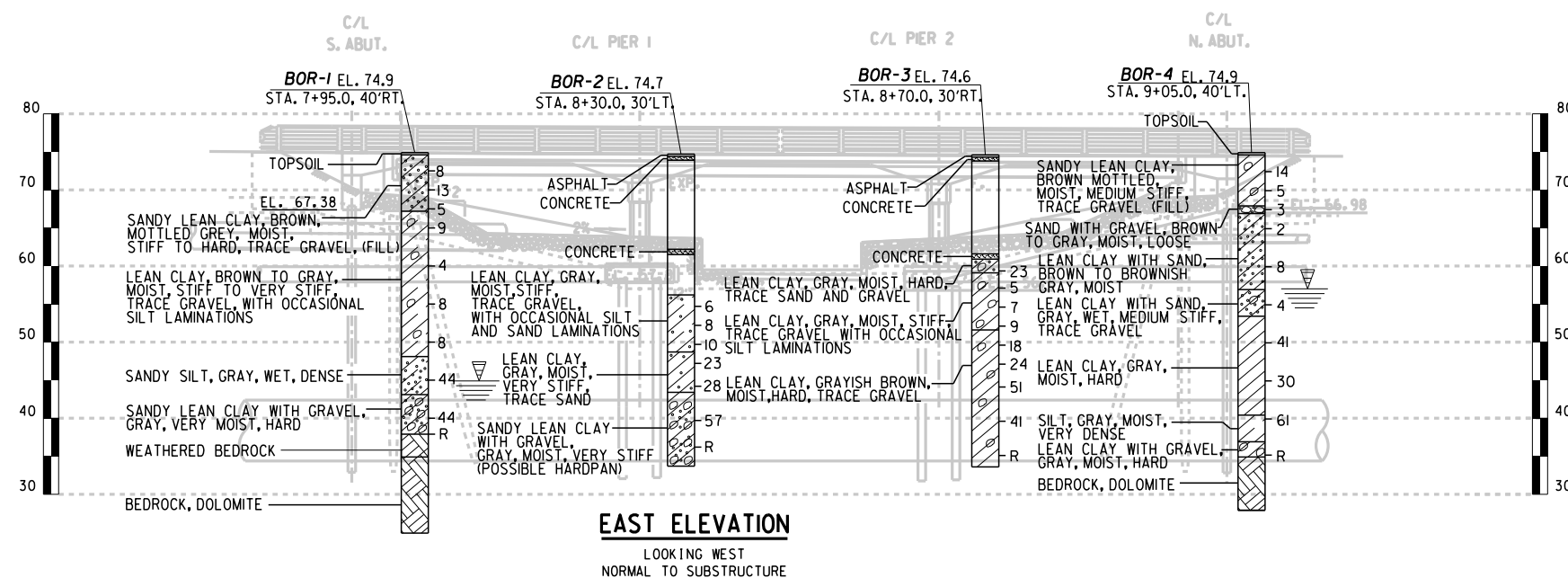
GABION CUT OFF WALL AT GRADE CHANGE 1/6

GROUTED REVETMENT MATTRESS 2/6



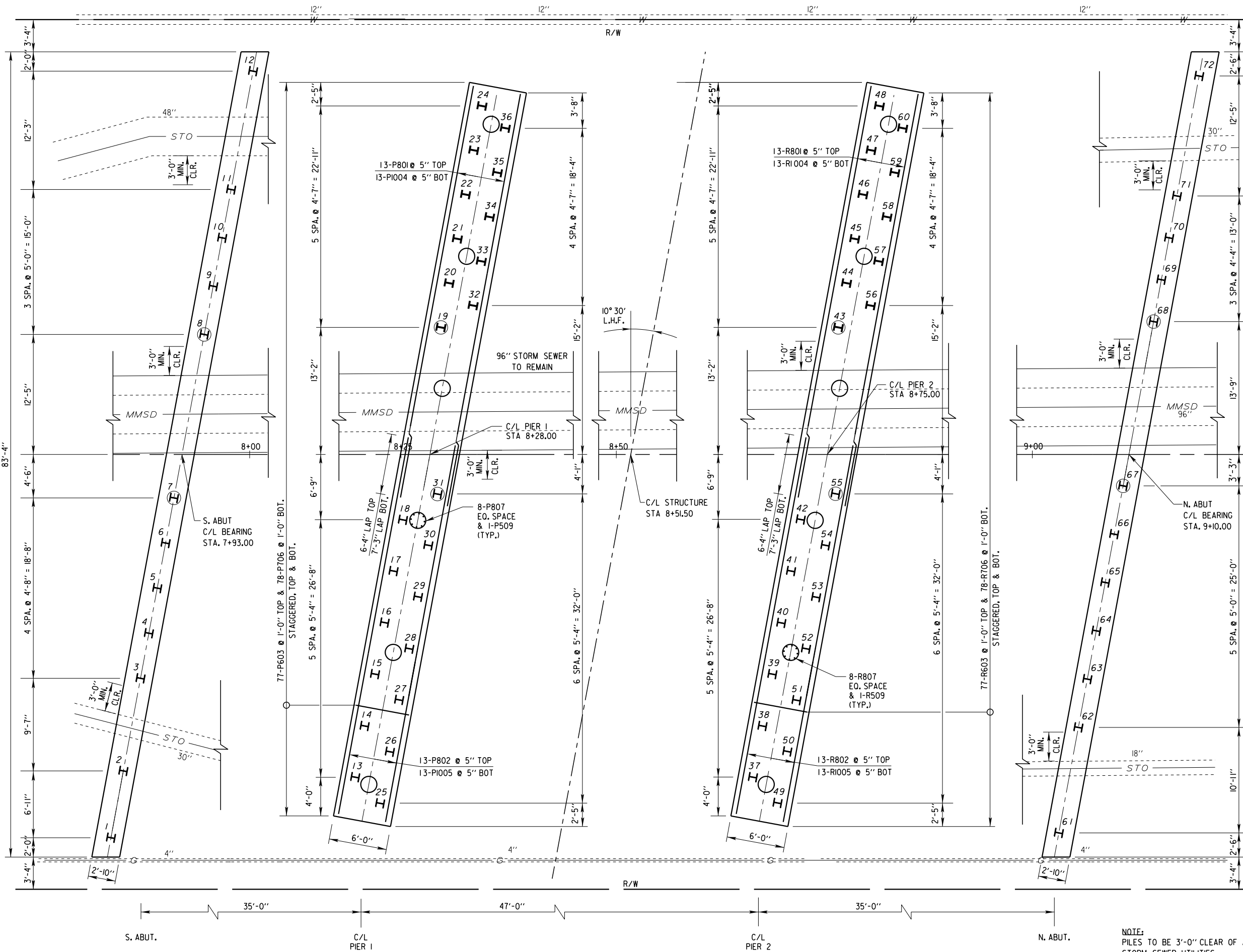
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		PLANS T.P.W. CK'D. H.J.R.	
REVETMENT MATTRESS DETAILS		SHEET 6 OF 28	

UTILITY INFORMATION AS SHOWN IS NOT ALL INCLUSIVE
FOR CLARITY. REFER TO SITE PLAN SHEET NO.1.



TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
		DRAWN BY	PLANS CK'D. H.J. J.D.
SUBSURFACE EXPLORATION		SHEET 7 OF 2	



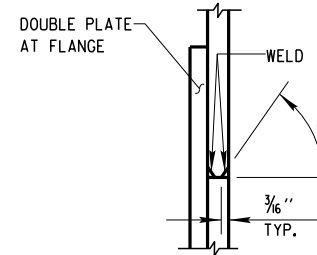
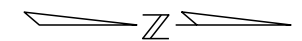
PLAN VIEW AT TOP OF PIER FOOTINGS & ABUTMENTS

NOTE:
PILES TO BE 3'-0" CLEAR OF ALL
STORM SEWER UTILITIES

SEE SHEET 14 FOR BAR TABLE

STATE PROJECT NUMBER

2984 - 07 - 75

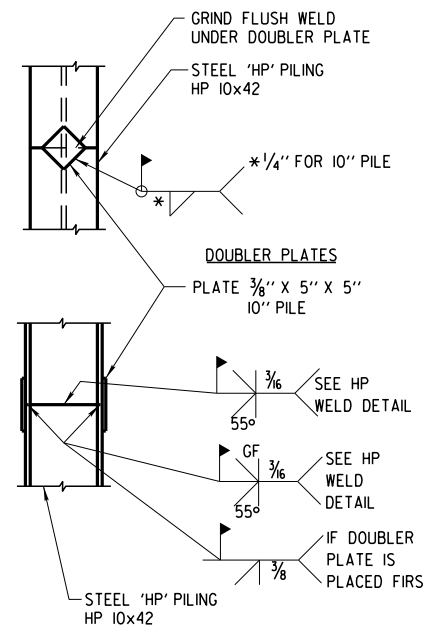


HP WELD DETAIL

FLANGE SHOWN, WEB SIMILAR

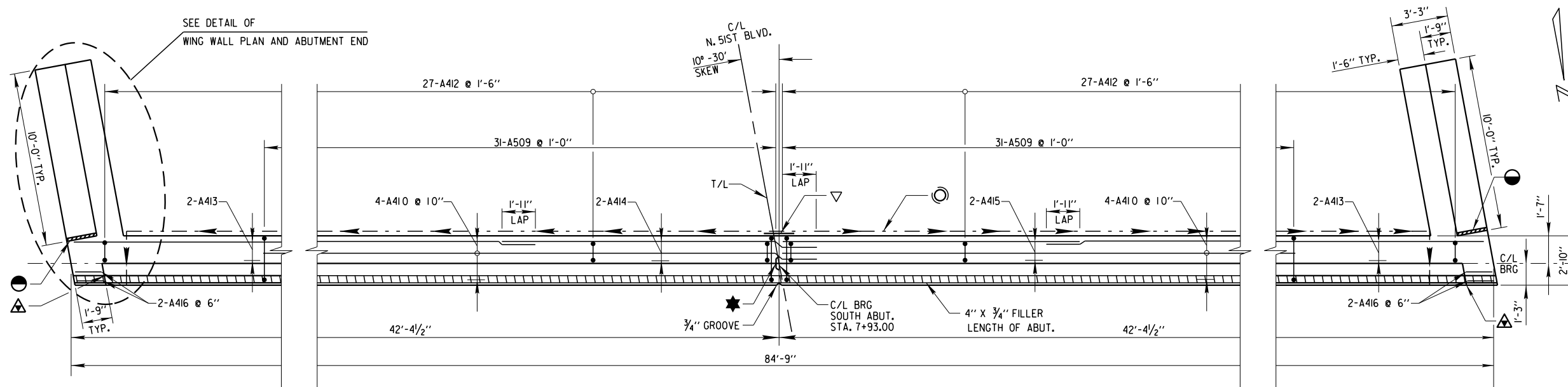
STEEL 'HP' SHAPES

⊕ DENOTES PREBORING PILE
TO ELEVATION BELOW UTILITY

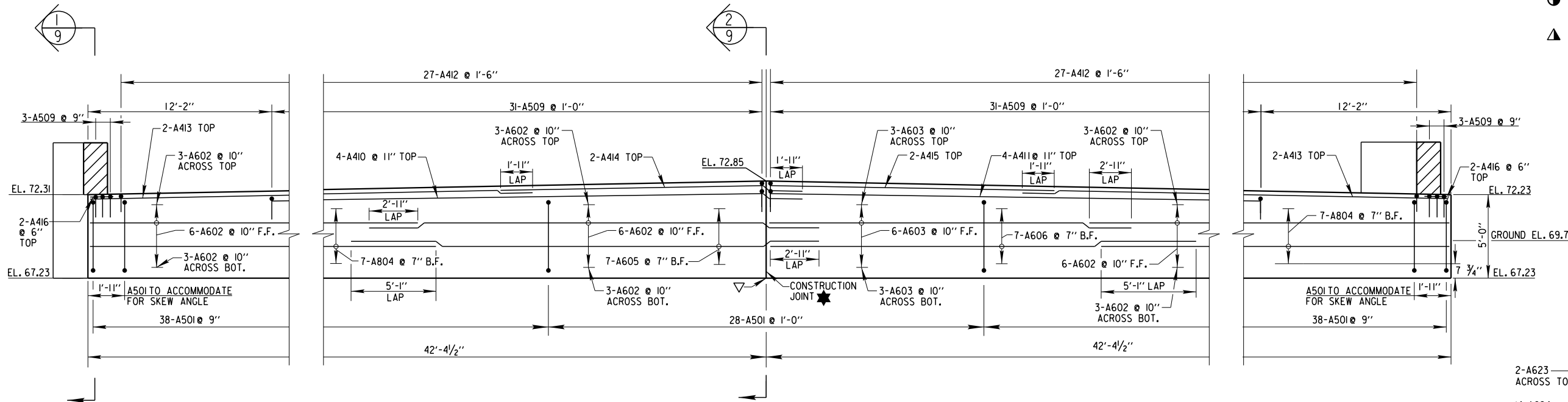


NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		PLANS CK'D.	H.J.R. J.D.T.
PILE LAYOUT & PIER FOOTING PLAN		SHEET 8 OF 28	

SEE DETAIL OF
WING WALL PLAN AND ABUTMENT END

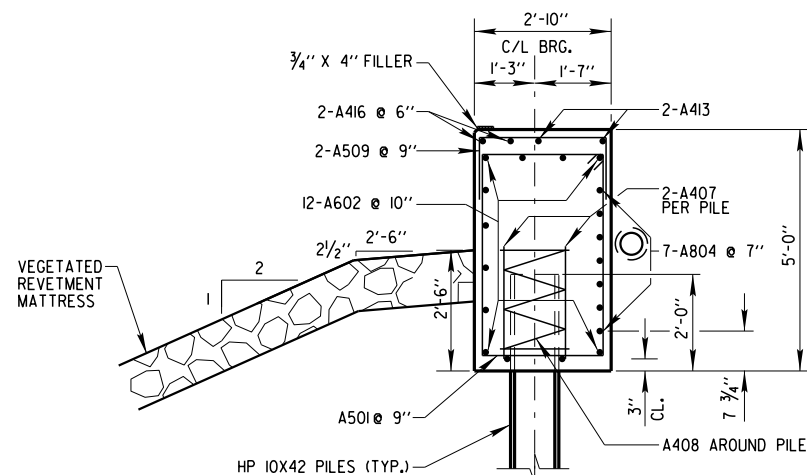


SOUTH ABUTMENT-PLAN VIEW



SOUTH ABUTMENT-ELEVATION

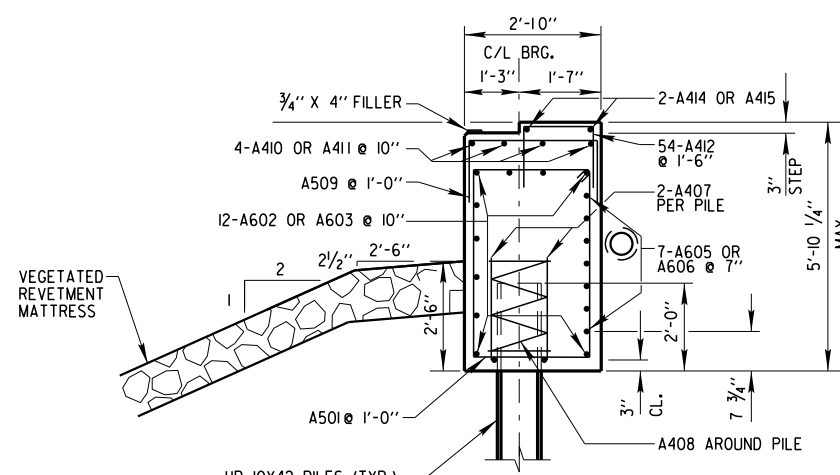
FRONT FACE LOOKING DOWNSTATION (SOUTH)



ABUTMENT END SECTION 1

NORMAL TO C/L BRG.

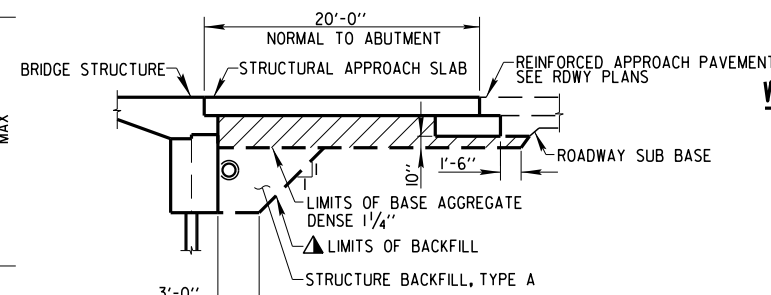
1
9



ABUTMENT TYPICAL SECTION 2

NORMAL TO C/L BRG.

2
9



BACKFILL LIMITS

NOTES

SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONC.)

UTILITIES NOT SHOW FOR CLARITY. SEE SITE PLAN FOR LOCATIONS.

▽ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

★ VERTICAL CONST. JOINT KEYWAY FORMED BY BEVELED 2" X 8". CLEAR PILES BY 9" MIN.

● 1/2" FILLER TO EXTEND FROM BRIDGE SEAT TO TOP OF WING. FILLER INCLUDED IN WING LENGTH.

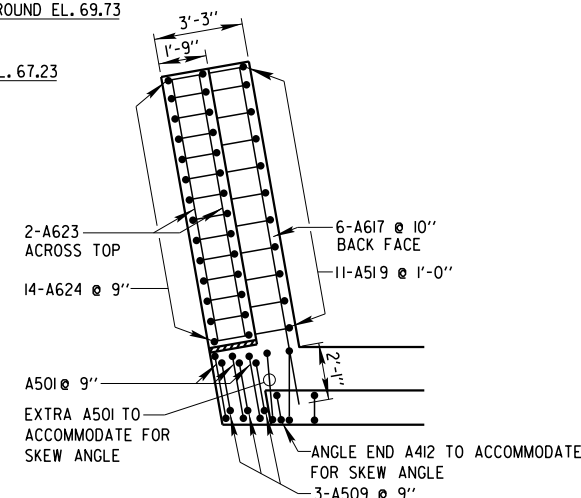
○ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS SHOWN ON SHEET 11.

▲ 3/4" CORK FILLER ON VERTICAL FACE OF STEP.

● OPTIONAL CONST. JOINT FORMED BY BEVELED 2" X 6" KEYWAY WITH MEMBRANE ON BACK FACE.

▲ BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

F.F. = FRONT FACE
B.F. = BACK FACE
TOP = TOP FACE
BOT. = BOTTOM FACE



WING WALL PLAN AND ABUTMENT END DETAIL

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		PLANS CK'D.	H.J.R. T.P.W.
SOUTH ABUTMENT		SHEET 9 OF 28	

NOTES

SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONC.)

UTILITIES NOT SHOW FOR CLARITY SEE SITE PLAN FOR LOCATIONS.

SEE SHEET 9 FOR BACKFILL LIMITS.

▽ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.

★ VERTICAL CONST. JOINT KEYWAY FORMED BY BEVELED 2" X 8". CLEAR PILES BY 9" MIN.

● 1/2" FILLER TO EXTEND FROM BRIDGE SEAT TO TOP OF WING. FILLER INCLUDED IN WING LENGTH.

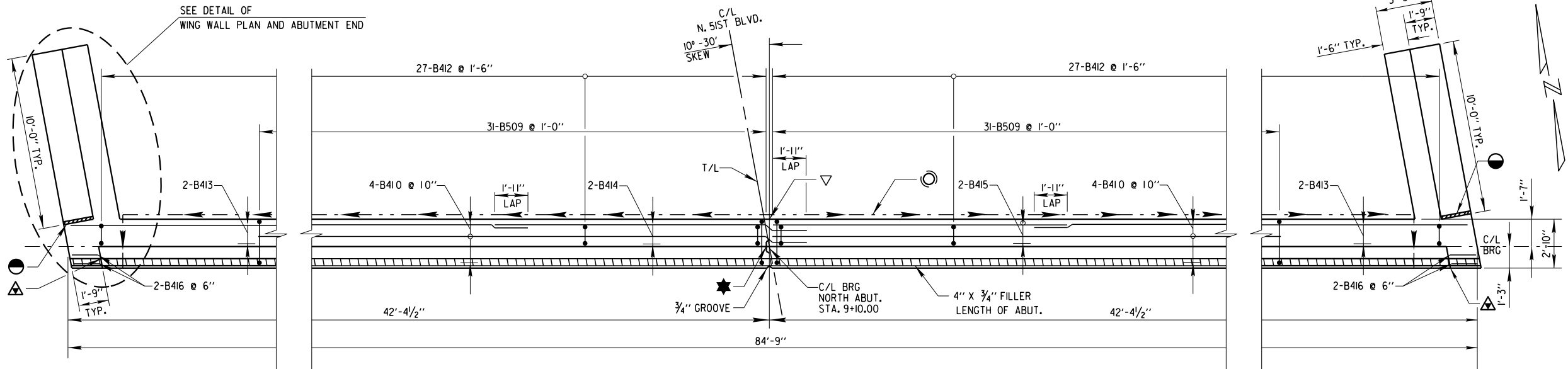
⊙ PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS SHOWN ON SHEET 11.

▲ 3/4" CORK FILLER ON VERTICAL FACE OF STEP.

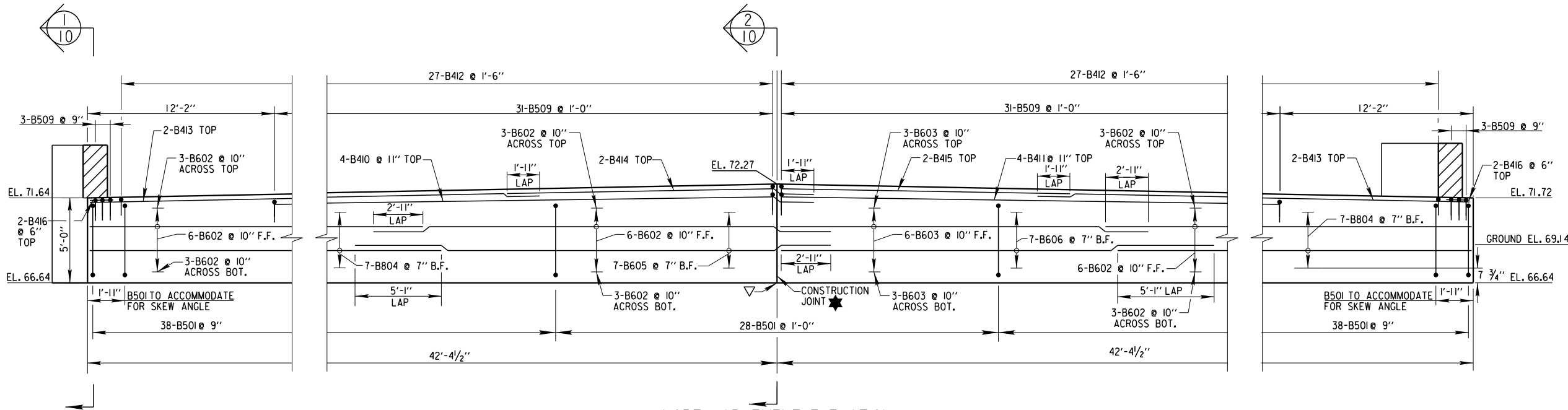
⊕ OPTIONAL CONST. JOINT FORMED BY BEVELED 2" X 6" KEYWAY WITH MEMBRANE ON BACK FACE.

▲ BACKFILL PAY LIMITS. BACKFILL BEYOND BACKFILL PAY LIMITS SHALL BE INCIDENTAL TO EXCAVATION FOR STRUCTURES. LIMITS OF EXCAVATION SHALL BE DETERMINED BY THE CONTRACTOR.

F.F. = FRONT FACE
B.F. = BACK FACE
TOP = TOP FACE
BOT. = BOTTOM FACE

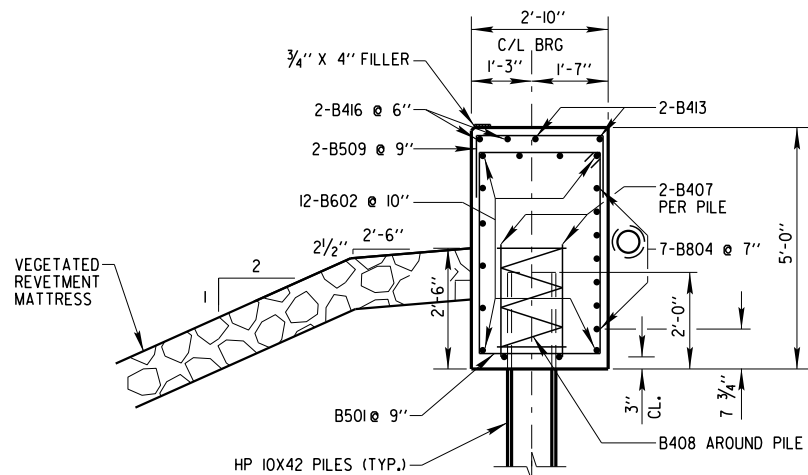


NORTH ABUTMENT-PLAN VIEW



NORTH ABUTMENT-ELEVATION

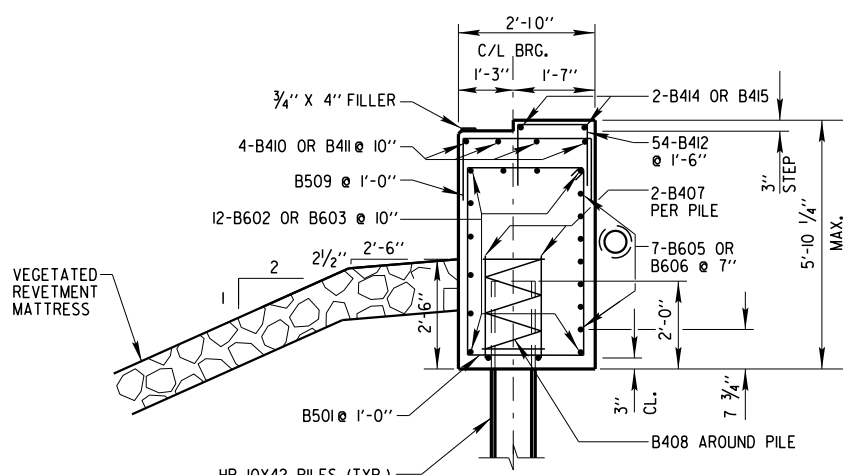
FRONT FACE LOOKING UPSTATION (NORTH)



ABUTMENT END SECTION 1

NORMAL TO C/L BRG.

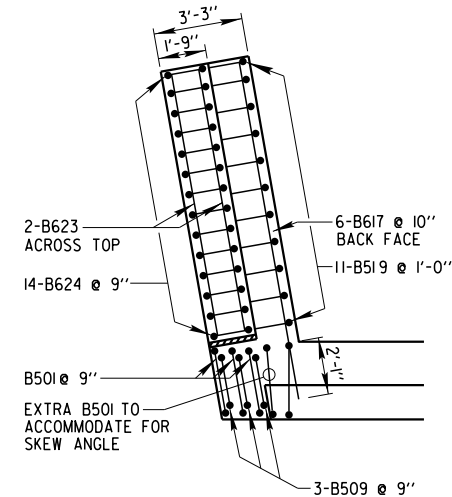
10



ABUTMENT TYPICAL SECTION 2

NORMAL TO C/L BRG.

10



WING WALL PLAN AND ABUTMENT END DETAIL

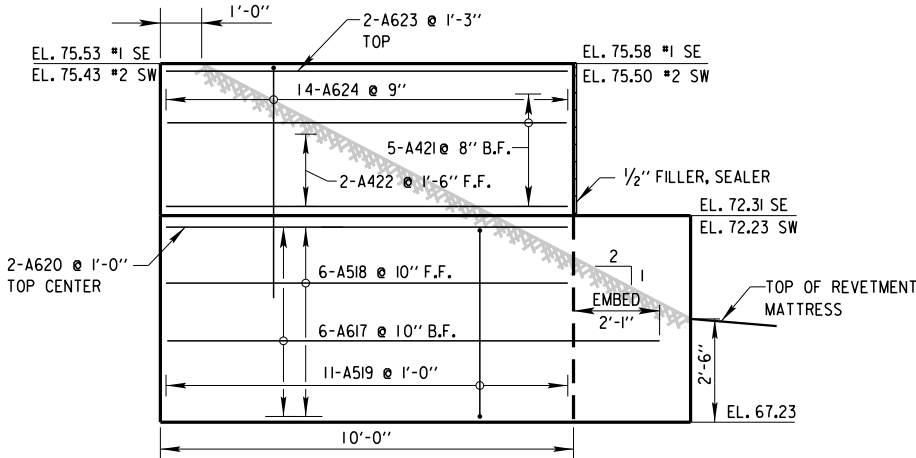
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		PLANS CK'D.	H.J.R. T.P.W.
NORTH ABUTMENT		SHEET 10 OF 28	

BILL OF BARS - SOUTH ABUTMENT AND WING WALLS

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
A501		106	14' - 4"	X	ABUT. - VERT. STIRRUP
A602		36	24' - 1"		ABUT. - HORIZ. BAR F.F./T.F./B.F.
A603		12	21' - 1"		ABUT. - HORIZ. BAR F.F./T.F./B.F.
A804		14	25' - 0"		ABUT. - HORIZ. BAR B.F.
A605		7	25' - 3"		ABUT. - HORIZ. BAR B.F.
A606		7	22' - 4"		ABUT. - HORIZ. BAR B.F.
A407		24	2' - 3"		ABUT. - VERT. PILE
A408		12	28' - 0"	X	ABUT. - PILE
A509		68	6' - 1"	X	ABUT. - TOP STIRRUP
A410		4	32' - 2"		ABUT. - HORIZ. TOP BAR
A411		4	30' - 3"		ABUT. - HORIZ. TOP BAR
A412		54	4' - 3"	X	ABUT. - TOP STIRRUP
A413		4	25' - 0"		ABUT. - HORIZ. TOP BAR
A414		2	21' - 2"		ABUT. - HORIZ. TOP BAR
A415		2	19' - 2"		ABUT. - HORIZ. TOP BAR
A416		4	1' - 5"		ABUT. - HORIZ. TOP BAR AT END
A617	X	12	11' - 11"		WING WALL - HORIZ. BAR B.F.
A518	X	12	9' - 8"		WING WALL - HORIZ. BAR F.F.
A519	X	22	15' - 6"	X	WING WALL - STIRRUP
A620	X	4	9' - 8"		WING WALL - HORIZ. BAR TOP CENTER
A421	X	10	9' - 8"		WING WALL - HORIZ. B.F.
A422	X	4	9' - 8"		WING WALL - HORIZ. F.F.
A623	X	4	9' - 8"		WING WALL - POST LONGIT. TOP BAR
A624	X	28	12' - 2"	X	WING WALL - POST STIRRUP

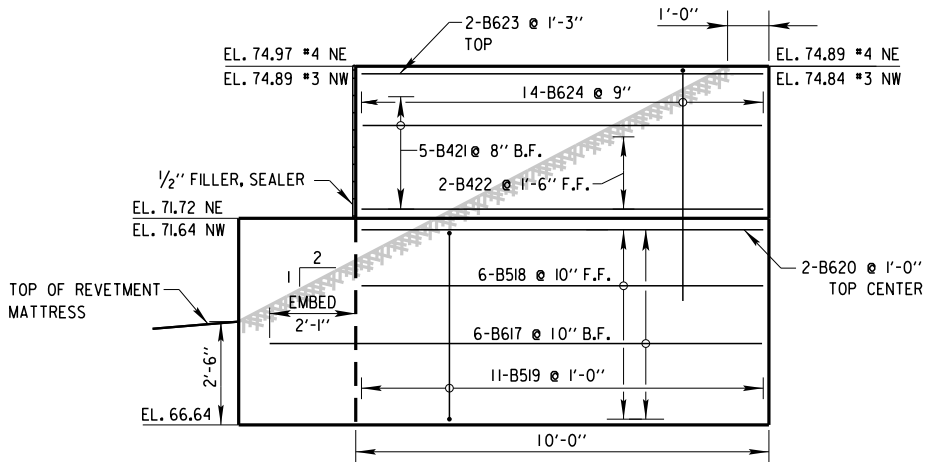
BILL OF BARS - NORTH ABUTMENT AND WING WALLS

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
B501		106	14' - 4"	X	ABUT. - VERT. STIRRUP
B602		36	24' - 1"		ABUT. - HORIZ. BAR F.F./T.F./B.F.
B603		12	21' - 1"		ABUT. - HORIZ. BAR F.F./T.F./B.F.
B804		14	25' - 0"		ABUT. - HORIZ. BAR B.F.
B605		7	25' - 3"		ABUT. - HORIZ. BAR B.F.
B606		7	22' - 4"		ABUT. - HORIZ. BAR B.F.
B407		24	2' - 3"		ABUT. - VERT. PILE
B408		12	28' - 0"	X	ABUT. - PILE
B509		68	6' - 1"	X	ABUT. - TOP STIRRUP
B410		4	32' - 2"		ABUT. - HORIZ. TOP BAR
B411		4	30' - 3"		ABUT. - HORIZ. TOP BAR
B412		54	4' - 3"	X	ABUT. - TOP STIRRUP
B413		4	25' - 0"		ABUT. - HORIZ. TOP BAR
B414		2	21' - 2"		ABUT. - HORIZ. TOP BAR
B415		2	19' - 2"		ABUT. - HORIZ. TOP BAR
B416		4	1' - 5"		ABUT. - HORIZ. TOP BAR AT END
B617	X	12	11' - 11"		WING WALL - HORIZ. BAR B.F.
B518	X	12	9' - 8"		WING WALL - HORIZ. BAR F.F.
B519	X	22	15' - 6"	X	WING WALL - STIRRUP
B620	X	4	9' - 8"		WING WALL - HORIZ. BAR TOP CENTER
B421	X	10	9' - 8"		WING WALL - HORIZ. B.F.
B422	X	4	9' - 8"		WING WALL - HORIZ. F.F.
B623	X	4	9' - 8"		WING WALL - POST LONGIT. TOP BAR
B624	X	28	12' - 2"	X	WING WALL - POST STIRRUP



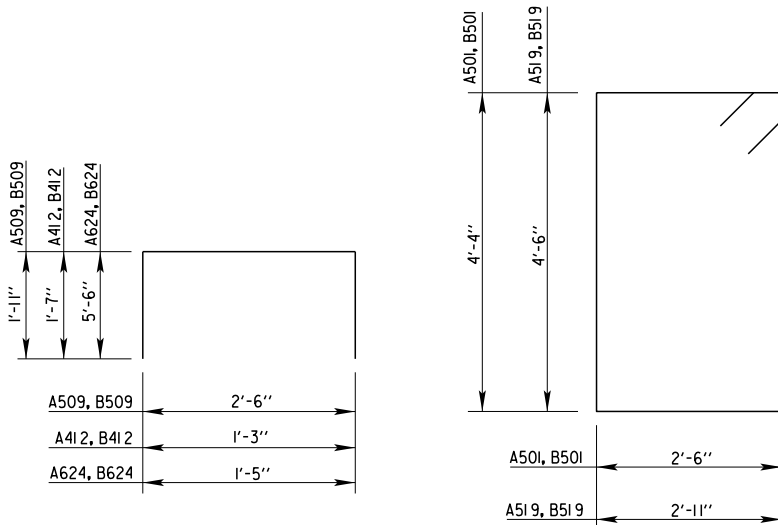
ELEVATION OF SOUTH WING WALLS

FRONT FACE OF SE WING WALL
(SW SIMILAR, OPPOSITE HAND)



ELEVATION OF NORTH WING WALLS

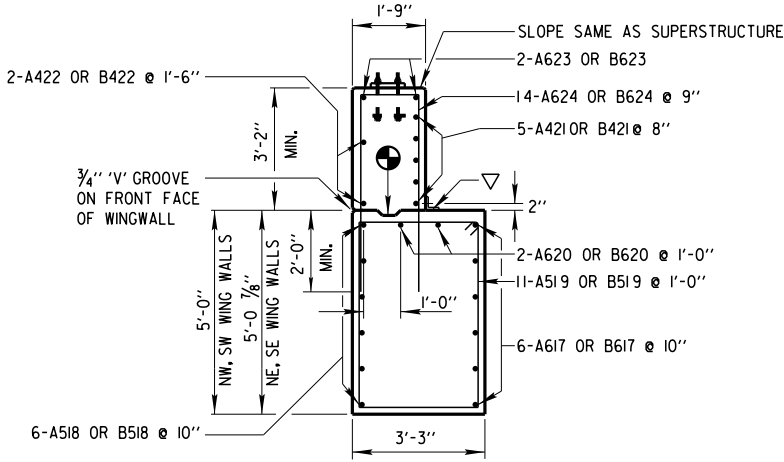
FRONT FACE OF NE WING WALL
(NW SIMILAR, OPPOSITE HAND)



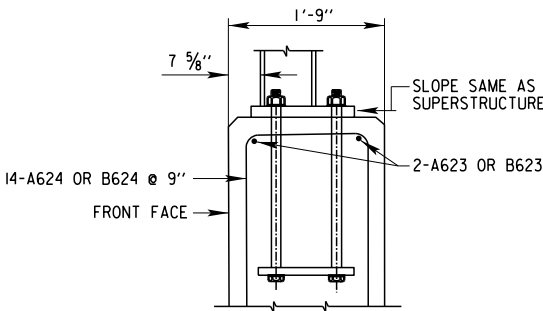
A509, A412, A624,
B509, B412, B624

A501, B501, A519, B519

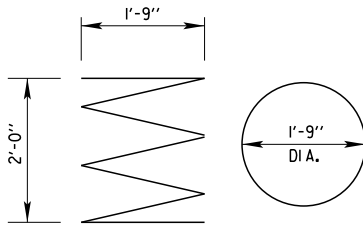
A408, B408



WING WALL SECTION

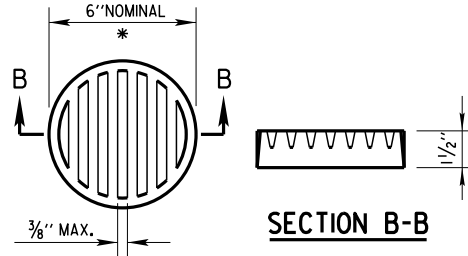


TOP OF WING DETAIL
FOR TYPE "NY4" RAILING



NOTES

- ▽ 18" RUBBERIZED MEMBRANE WATERPROOFING, SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- ⊕ OPTIONAL CONST. JOINT FORMED BY BEVELED 2" X 6" KEYWAY WITH MEMBRANE ON BACK FACE.



SECTION B-B

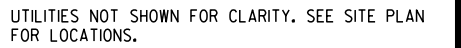
RODENT SHIELD DETAIL

* DIMENSIONS ARE APPROXIMATE, THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING, ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		M.L.	H.J.R. T.P.W.
ABUTMENT BILL OF BARS & DETAILS			SHEET 11 OF 28



LOOKING UPSTATION (NORTH)
(ALL DIMENSIONS NORMAL TO SUBSTRUCTURE)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		D.B.	PLANS CK'D. H.J.R. J.P.H.
PIER I		SHEET 12 OF 28	

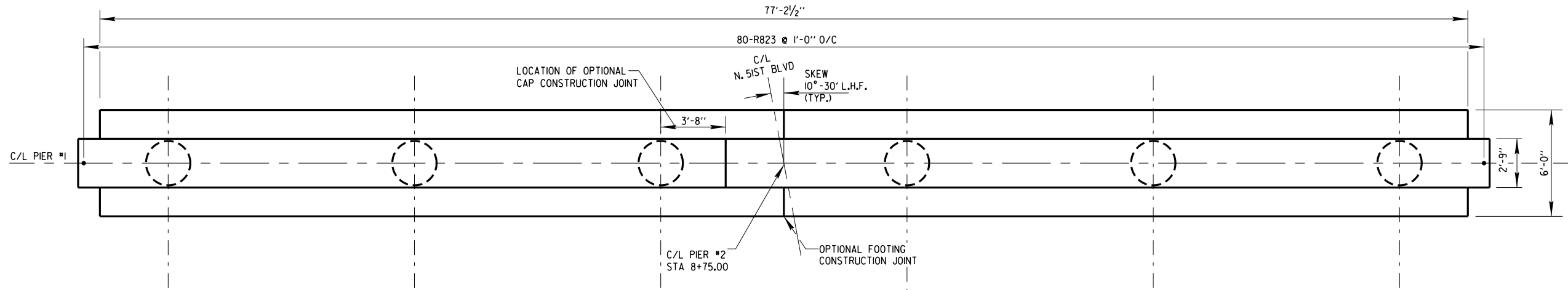
W:\STRAB05\1\BRIDGE PLANS\13_PIER 2.DGN

REVISED DATE: 11/16/16 BY: TPW

8

STATE PROJECT NUMBER

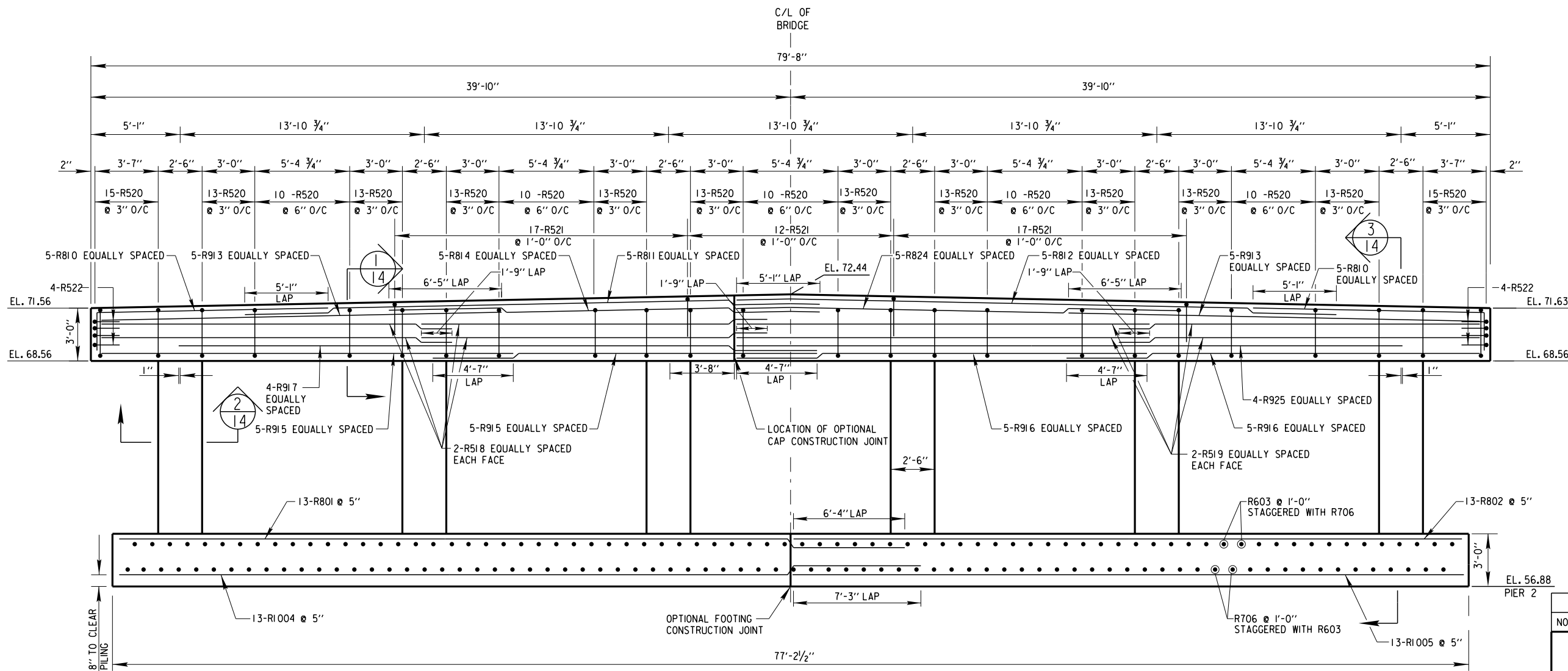
2984 - 07 - 75



PIER 2 CAP - PLAN VIEW

NOTES

UTILITIES NOT SHOWN FOR CLARITY. SEE SITE PLAN FOR LOCATIONS.



PIER 2 - ELEVATION

LOOKING UPSTATION (NORTH)
(ALL DIMENSIONS NORMAL TO SUBSTRUCTURE)

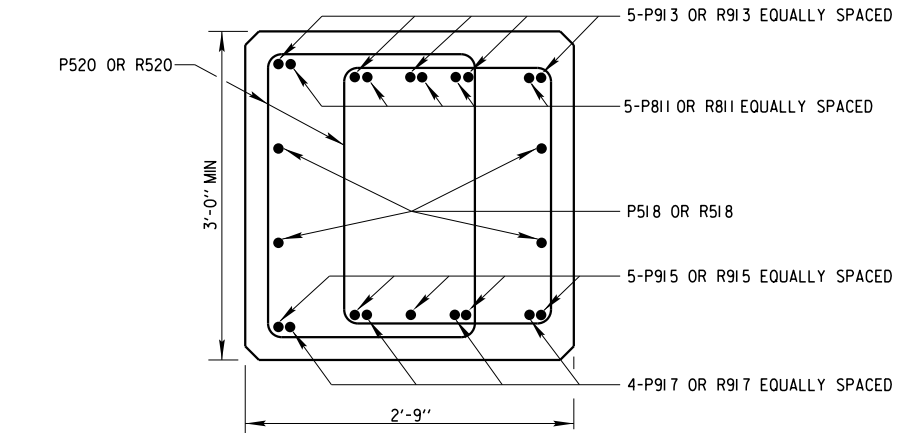
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		PLANS CK'D.	H.J.R. J.P.H.
PIER 2		SHEET 13 OF 28	

BILL OF BARS - PIER 1

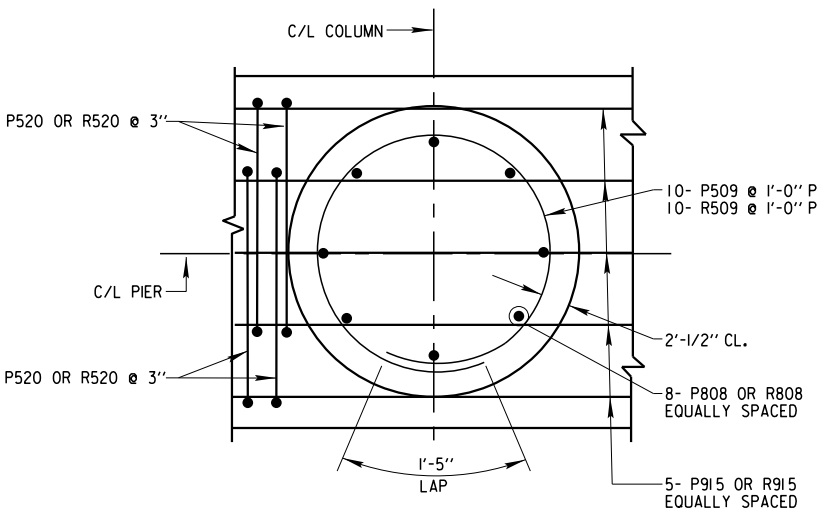
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
P801		13	44'-10"		FOOTING - LONGIT. TOP
P802		13	38'-2"		FOOTING - LONGIT. TOP
P603		77	5'-8"		FOOTING - TRAN. TOP
P1004		13	45'-9"		FOOTING - LONGIT. BOT.
P1005		13	38'-2"		FOOTING - LONGIT. BOT.
P706		78	5'-8"		FOOTING - TRAN. BOT.
P807		48	7'-1"	X	FOOTING - VERT. DOWEL
P808		48	12'-5"	X	COLUMN - VERT.
P509		66	8'-0"	X	COLUMN - STIRRUP
P810		10	16'-5"	X	CAP - LONGIT. TOP
P811		5	32'-10"		CAP - LONGIT. TOP
P812		5	34'-1"		CAP - LONGIT. TOP
P913		10	24'-2"		CAP - LONGIT. TOP
P814		5	24'-0"		CAP - LONGIT. TOP
P915		10	22'-11"		CAP - LONGIT. BOT.
P916		10	23'-9"		CAP - LONGIT. BOT.
P917		4	36'-3"		CAP - LONGIT. BOT.
P518		8	20'-1"		CAP - LONGIT. MID.
P519		8	22'-4"		CAP - LONGIT. MID.
P520		420	9'-8"	X	CAP - STIRRUP
P521		46	5'-10"	X	CAP - STIRRUP
P522		8	4'-10"	X	CAP - END STIRRUP
P823	X	80	3'-0"		CAP - DOWEL
P824		5	25'-0"		CAP - LONGIT. TOP
P925		4	42'-10"		CAP - LONGIT. BOT.

BILL OF BARS - PIER 2

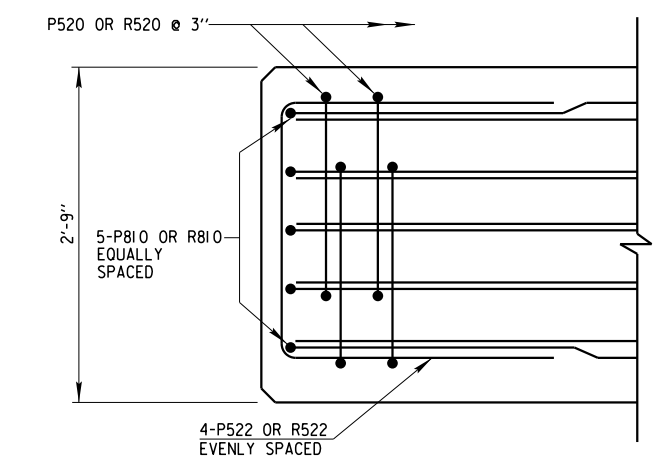
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
R801		13	44'-10"		FOOTING - LONGIT. TOP
R802		13	38'-2"		FOOTING - LONGIT. TOP
R603		77	5'-8"		FOOTING - TRAN. TOP
R1004		13	45'-9"		FOOTING - LONGIT. BOT.
R1005		13	38'-2"		FOOTING - LONGIT. BOT.
R706		78	5'-8"		FOOTING - TRAN. BOT.
R807		48	7'-1"	X	FOOTING - VERT. DOWEL
R808		48	12'-0"	X	COLUMN - VERT.
R509		66	8'-0"	X	COLUMN - STIRRUP
R810		10	16'-5"	X	CAP - LONGIT. TOP
R811		5	32'-10"		CAP - LONGIT. TOP
R812		5	34'-1"		CAP - LONGIT. TOP
R913		10	24'-2"		CAP - LONGIT. TOP
R814		5	24'-0"		CAP - LONGIT. TOP
R915		10	22'-11"		CAP - LONGIT. BOT.
R916		10	23'-9"		CAP - LONGIT. BOT.
R917		4	36'-3"		CAP - LONGIT. BOT.
R518		8	20'-1"		CAP - LONGIT. MID.
R519		8	22'-4"		CAP - LONGIT. MID.
R520		420	9'-8"	X	CAP - STIRRUP
R521		46	5'-10"	X	CAP - STIRRUP
R522		8	4'-10"	X	CAP - END STIRRUP
R823	X	80	3'-0"		CAP - DOWEL
R824		5	25'-0"		CAP - LONGIT. TOP
R925		4	42'-10"		CAP - LONGIT. BOT.



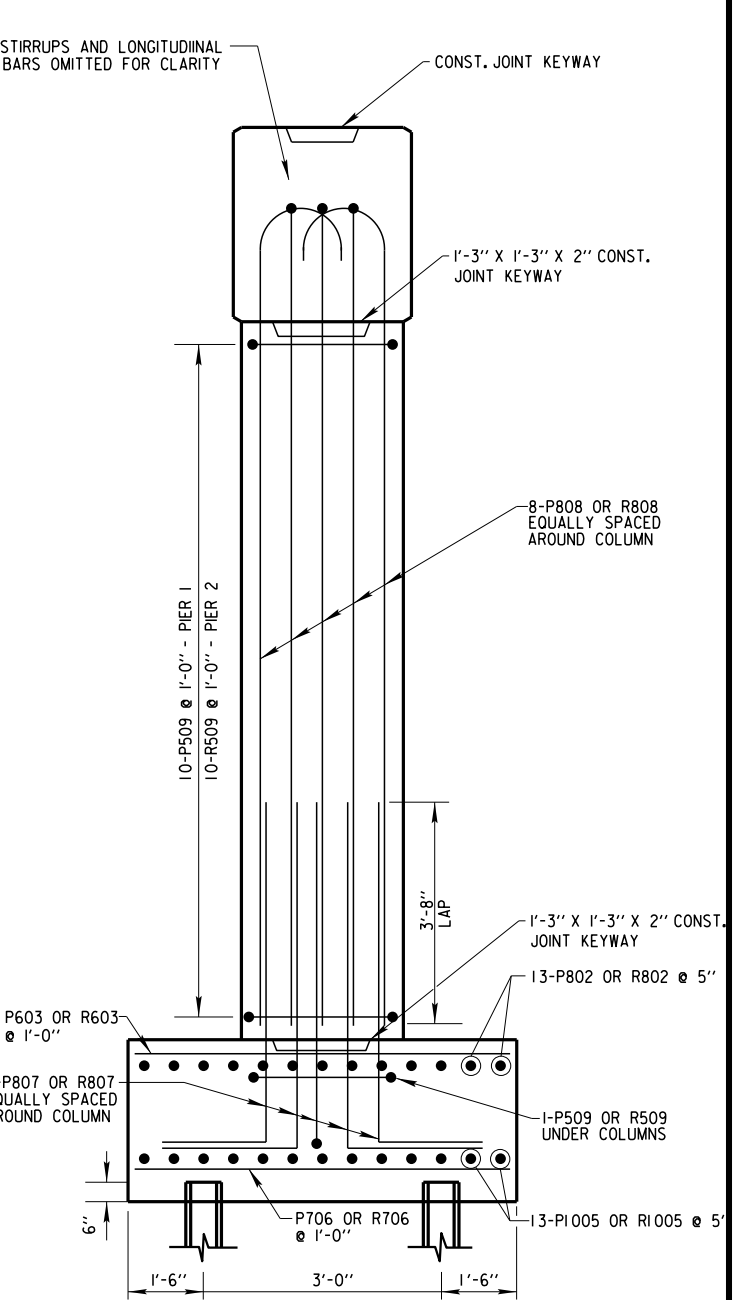
SECTION
PIER CAP CROSS SECTION
1 1
12 13



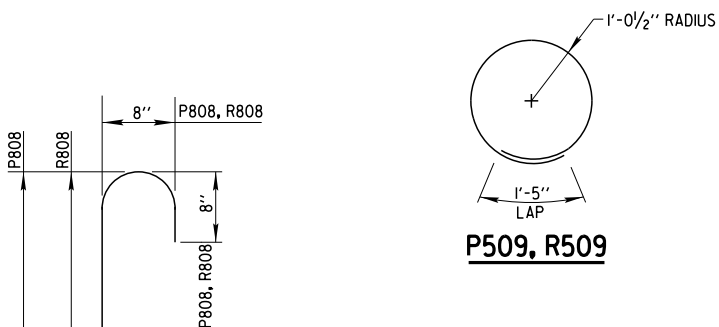
SECTION
COLUMN CROSS SECTION
2 2
12 13



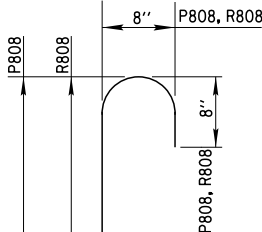
PLAN VIEW CAP END DETAIL



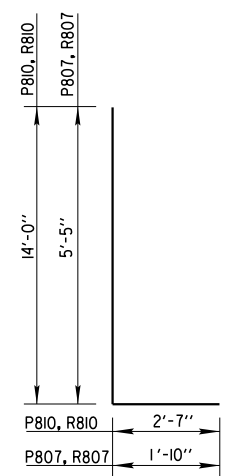
SECTION
PIER END SECTION
3 3
12 13



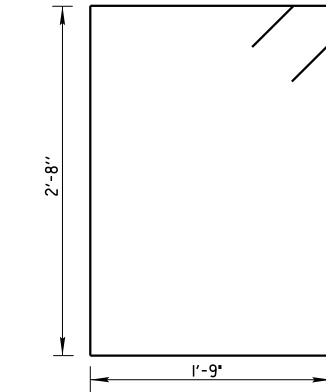
P509, R509



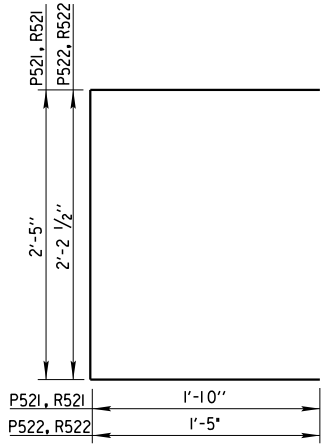
P808, R808



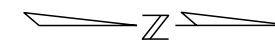
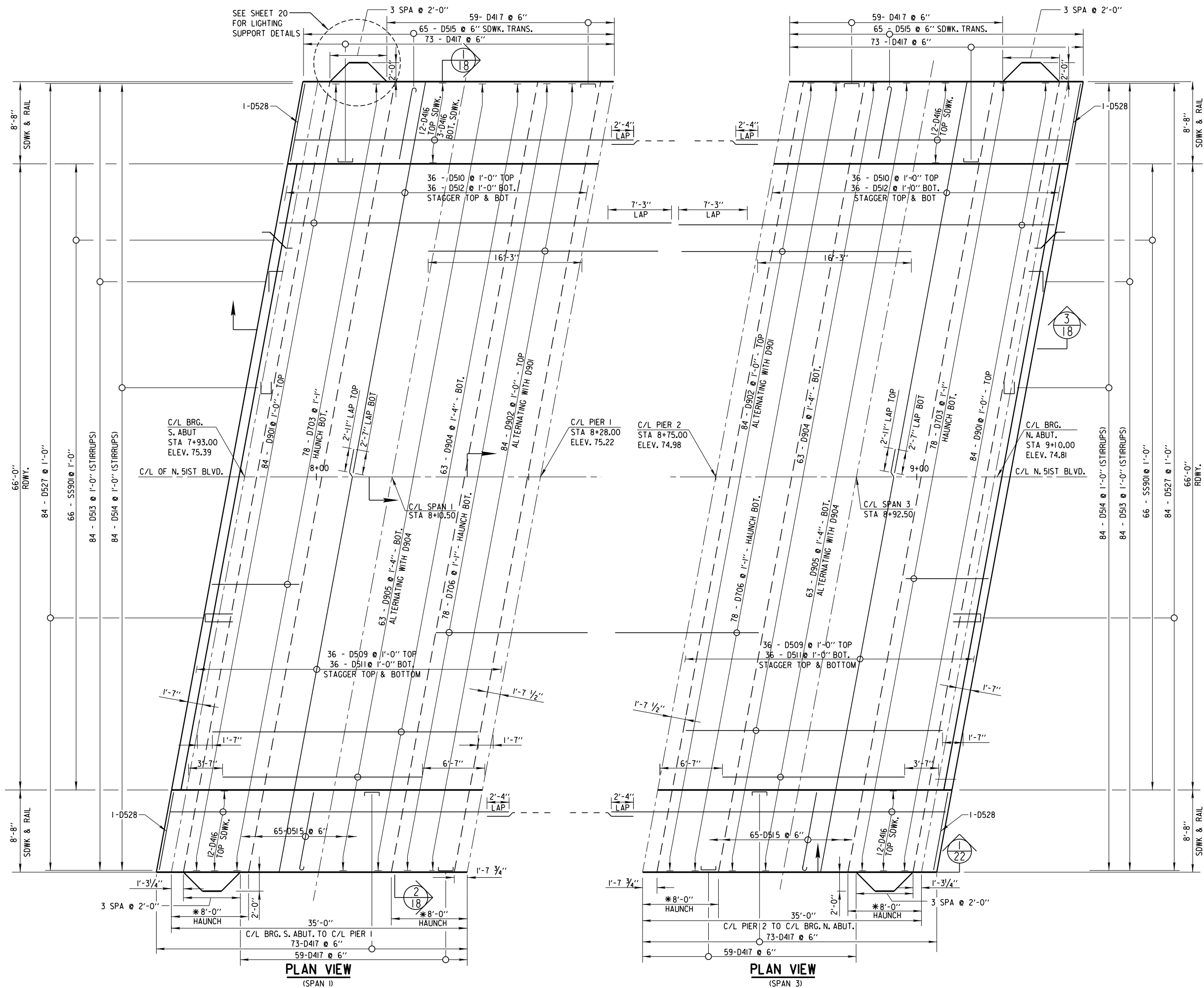
P810, P807
R810, R807



P520, R520



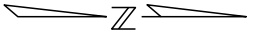
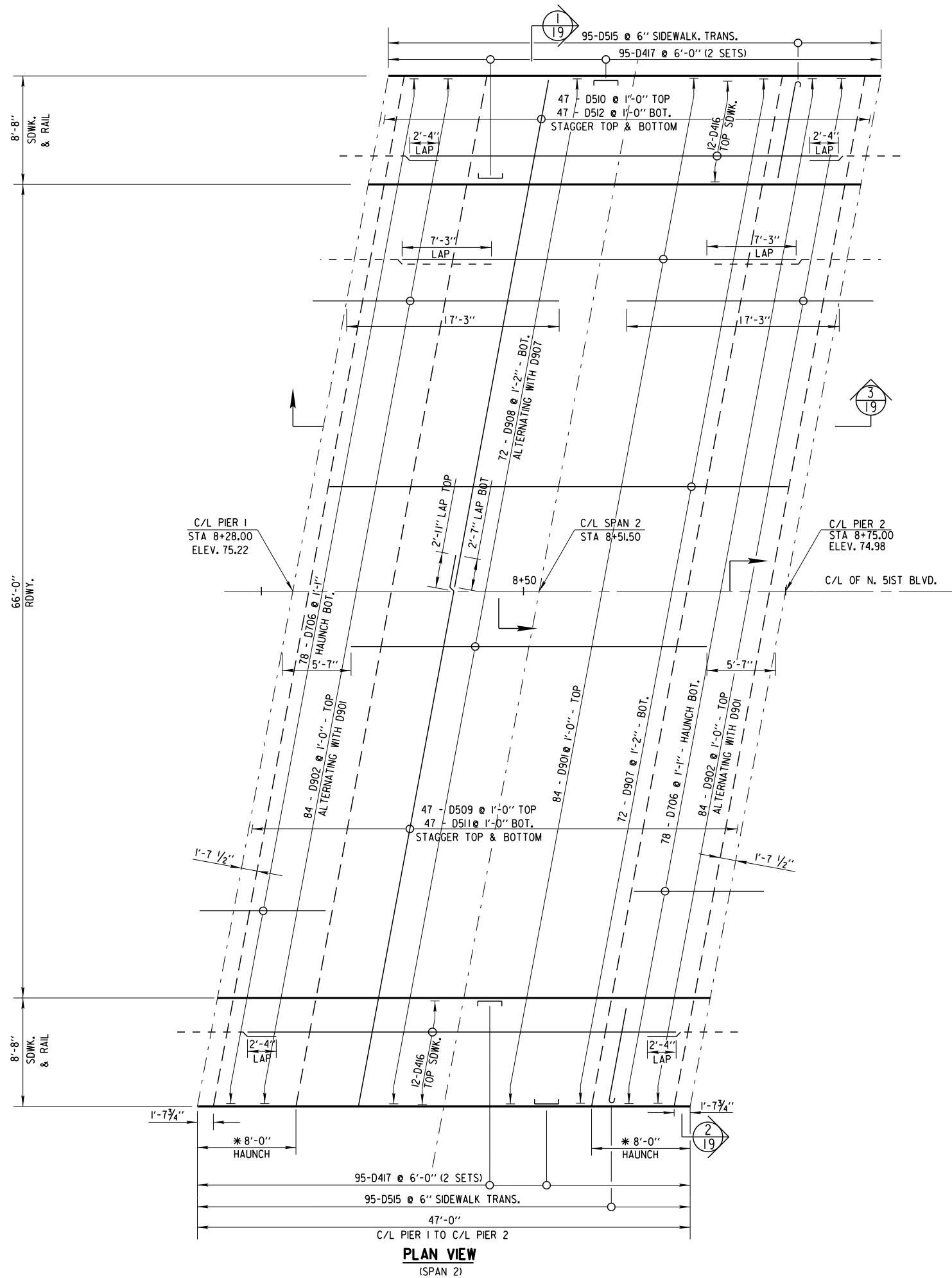
P521, P522
R521, R522

**NOTES:**

SEE SHEET 22 FOR SIDEWALK DETAIL AND
ADDITIONAL REINFORCEMENT AT RAILING POSTS

*DIMENSIONS GIVEN ARE NORMAL TO SUBSTRUCTURE
OMIT D515 IN WALK AT LIGHT POLE BASES.

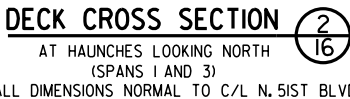
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		PLANS CK'D.	H.J.R. J.P.H.
SPANS 1 & 3 DECK PLANS		SHEET 16 OF 28	

**NOTES:**

SEE SHEET 22 FOR SIDEWALK DETAIL AND
ADDITIONAL REINFORCEMENT AT RAILING POSTS

*DIMENSIONS GIVEN ARE NORMAL TO SUBSTRUCTURE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		D.B.	PLANS CK'D. H.J.R. J.P.H.
SPAN 2 DECK PLAN			SHEET 17 OF 28



LIGHTING BLISTERS NOT SHOWN FOR CLARITY.
SEE SHEET 20.

① 18-INCH RUBBERIZED MEMBRANE WATERPROOFING.
SEAL ALL HORIZONTAL AND VERTICAL JOINTS
ON BACKFACE.

* DIMENSIONS ARE GIVEN
NORMAL TO SUBSTRUCTURE

⊗ ¾" V-GROOVE, EXTEND V-GROOVE
TO 6" FROM FRONT FACE OF ABUTMENT/PIERS.
V-GROOVES ARE REQUIRED

☑ COAT WITH "PROTECTIVE SURFACE TREATMENT"
AS PER THE STANDARD SPECIFICATIONS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		M.L.	PLANS CK'D. H.J.R. J.P.H.
SPANS 1 & 3 DECK CROSS SECTIONS		SHEET 18 OF 28	

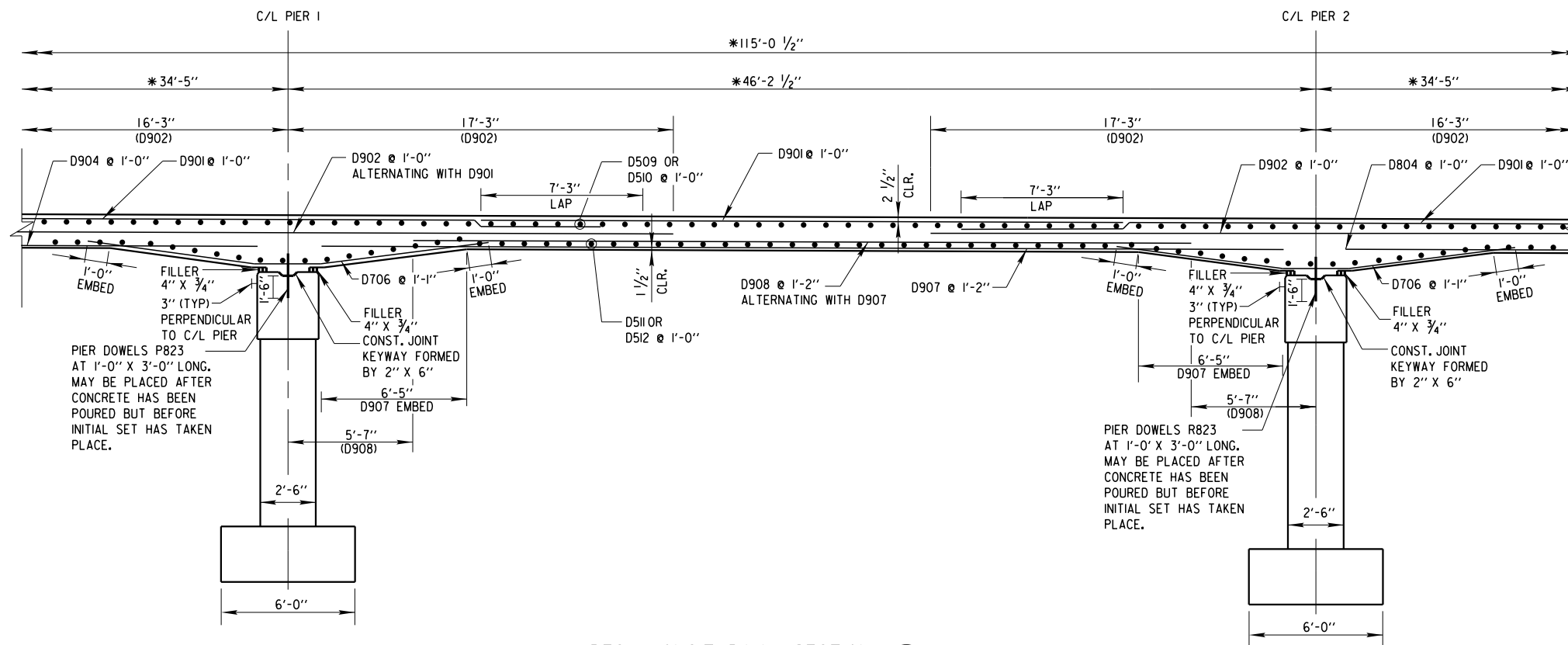
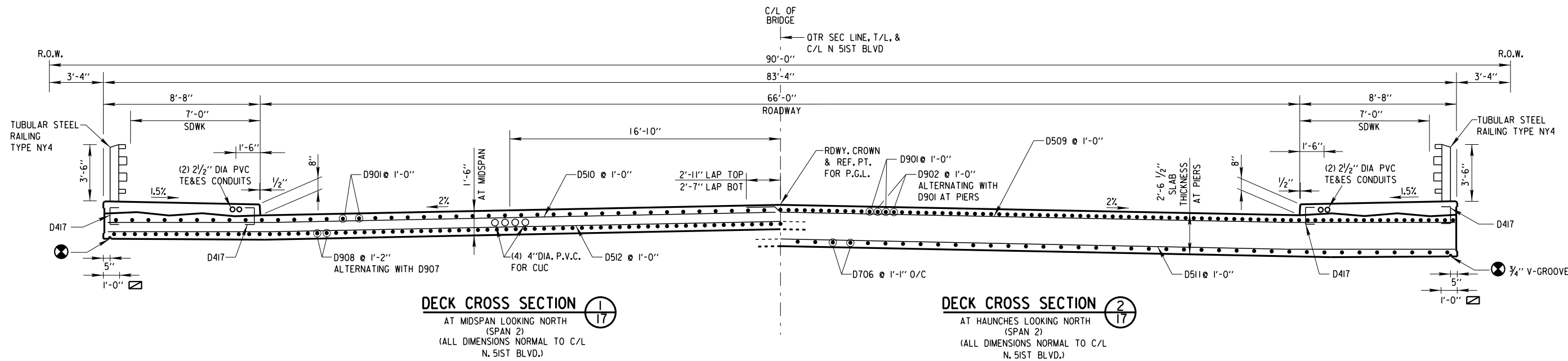
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REVISED: 11/17/2016 BY GJR

8

STATE PROJECT NUMBER

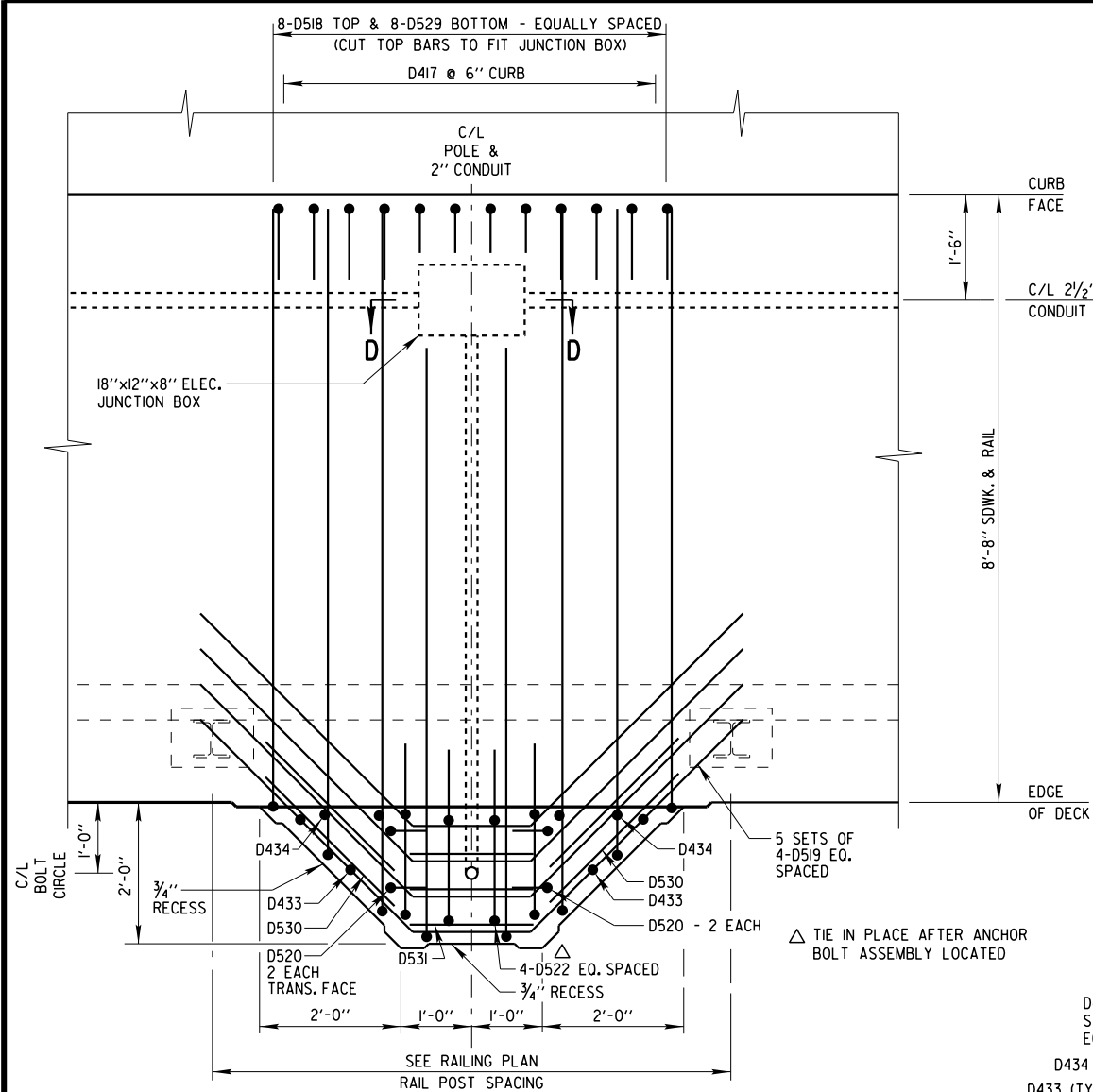
2984 - 07 - 75



NOTES:

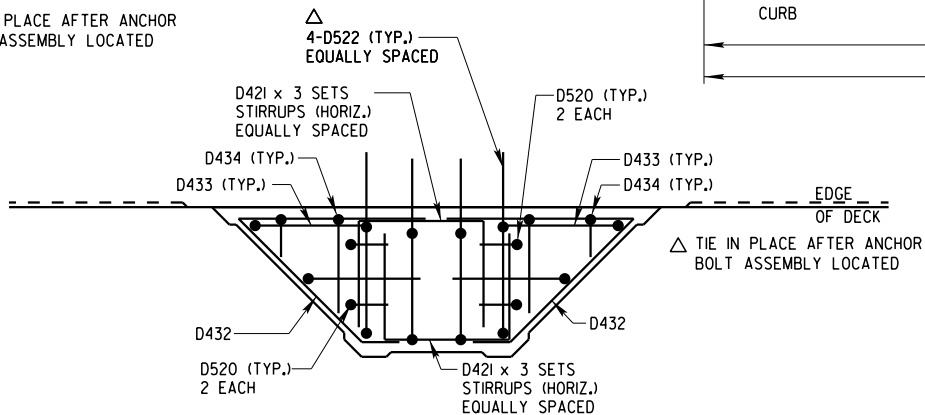
- * DIMENSIONS ARE GIVEN NORMAL TO SUBSTRUCTURE
- ☐ COAT WITH "PROTECTIVE SURFACE TREATMENT" AS PER THE STANDARD SPECIFICATIONS
- ⊗ 3/4" V-GROOVE. EXTEND V-GROOVE TO 6" FROM FRONT FACE OF ABUTMENT/PIERS. V-GROOVES ARE REQUIRED

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		M.L.	PLANS H.J.R. CK'D. J.D.T.
SPAN 2 DECK CROSS SECTION			SHEET 19 OF 28

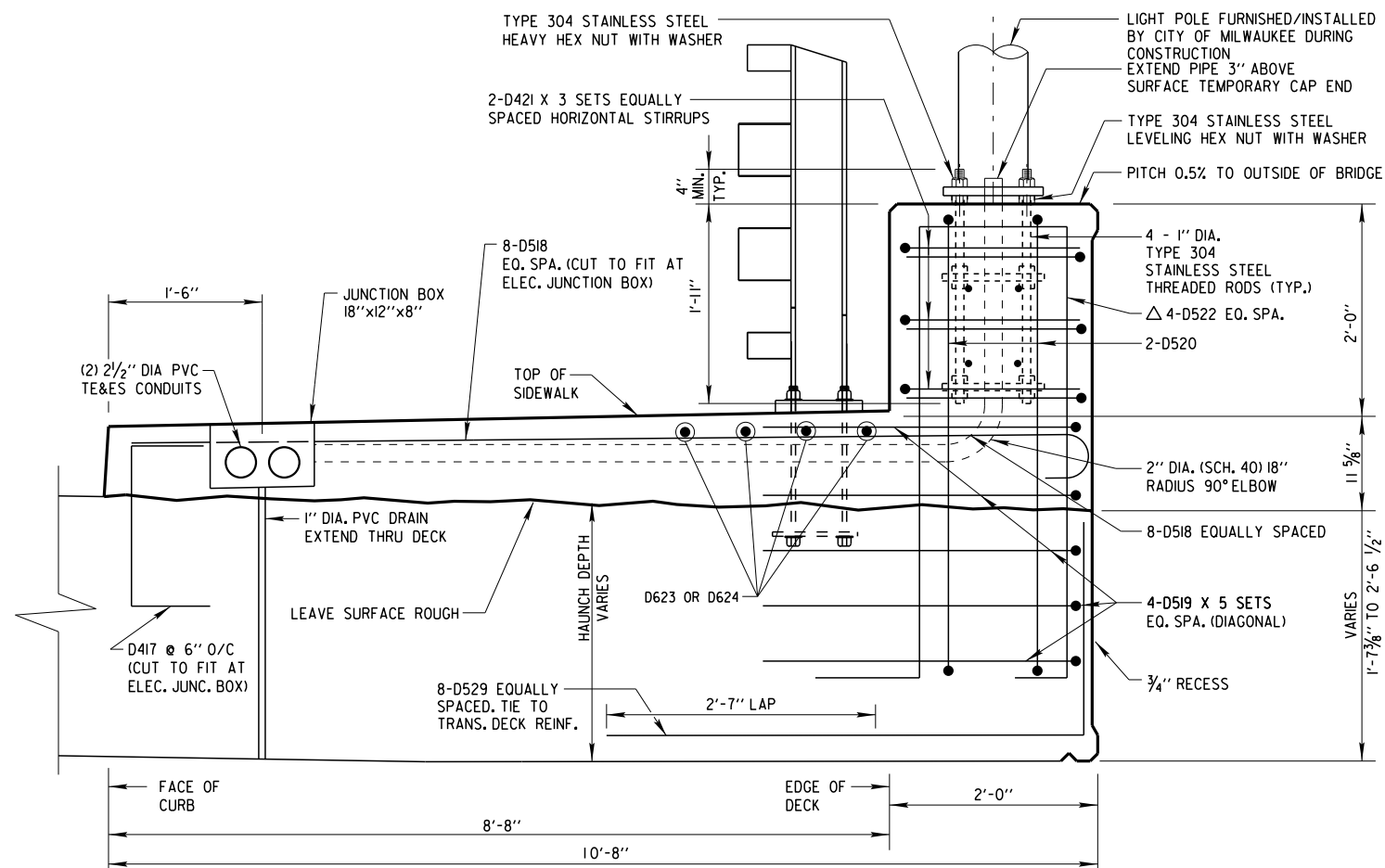


SECTION A-A

(SIDEWALK & DECK BARS NOT SHOWN FOR CLARITY)

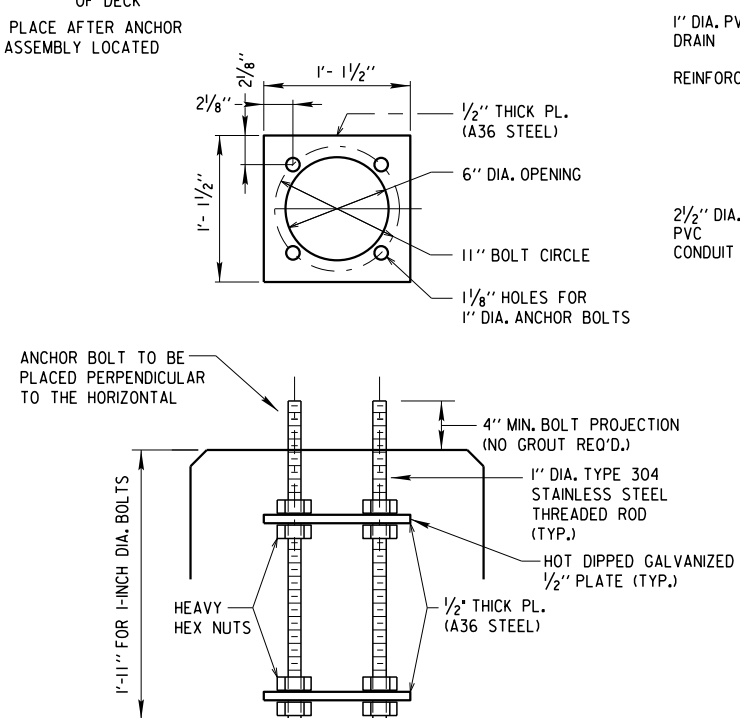


SECTION B-B



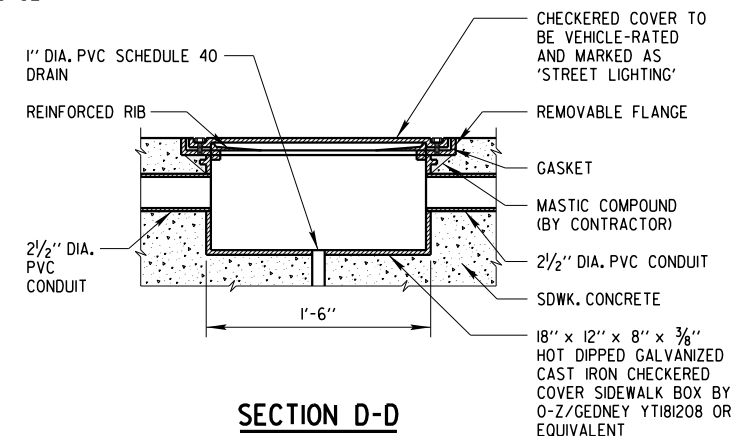
SECTION C-C

THRU SIDEWALK AND RAILING AT LIGHTPOLE BASE



ANCHORAGE DETAIL

(4 REQ'D.)



SECTION D-D

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		PLANS CK'D.	H.J.R. J.P.H.
LIGHTING DETAILS		SHEET 20 OF 28	

BILL OF BARS - DECK

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
D901	X	252	44' - 10"			DECK - TOP LONGIT. - ALL SPANS
D902	X	168	33' - 6"			DECK - TOP LONGIT. - SUPPORT
D703	X	156	10' - 5"	X		DECK - BOTTOM LONGIT. - HAUNCH
D904	X	126	31' - 11"			DECK - BOTTOM LONGIT. - SPAN 1 & 3
D905	X	126	24' - 10"			DECK - BOTTOM LONGIT. - SPAN 1 & 3
D706	X	156	17' - 0"	X		DECK - BOTTOM LONGIT. - HAUNCH
D907	X	72	43' - 11"			DECK - BOTTOM LONGIT. - SPAN 2
D908	X	72	35' - 10"			DECK - BOTTOM LONGIT. - SPAN 2
D509	X	119	45' - 4"			DECK - TOP TRAN. - EAST
D510	X	119	42' - 1"			DECK - TOP TRAN. - WEST
D511	X	126	45' - 0"			DECK - BOTTOM TRAN. - EAST
D512	X	126	42' - 1"			DECK - BOTTOM TRAN. - WEST
D513	X	168	3' - 4"	X		HAUNCH STIRRUPS
D514	X	168	3' - 0"	X		HAUNCH STIRRUPS
D515	X	450	8' - 10"	X		SIDEWALK - TRAN. - TOP
D416	X	72	41' - 6"			SIDEWALK - LONGIT. - TOP
D417	X	908	3' - 6"	X		SIDEWALK - DOWELS
D518	X	32	9' - 9"	X	△	LIGHTING BLISTER-SDWK TOP
D519	X	80	10' - 2"	X		LIGHTING BLISTER-TRAP. SETS
D520	X	16	5' - 1"	X		LIGHTING BLISTER-VERT. CENTER
D421	X	24	4' - 4"	X		LIGHTING BLISTER-HORIZ. TOP CENTER
D522	X	16	11' - 1"	X		LIGHTING BLISTER-VERT. CENTER
D623	X	112	6' - 0"			RAILING ANCHOR - LONGIT.
D624	X	16	6' - 8"	X		RAILING ANCHOR - END
D625	X	60	12' - 0"	X		RAILING ANCHOR - TRAN.
D626	X	4	12' - 0"	X		RAILING ANCHOR - TRAN.
D527	X	168	6' - 11"	X		DECK - BOTTOM LONGIT. HAUNCH
D828	X	4	8' - 5"			DECK - TOP TRAN. END
D529	X	32	6' - 3"	X	△	LIGHTING BLISTER-HAUNCH BOT.
D530	X	16	2' - 7"			LIGHTING BLISTER-HAUNCH BOT. LONG.
D531	X	12	1' - 9"			LIGHTING BLISTER-HAUNCH BOT. LONG.
D432	X	24	5' - 2"	X		LIGHTING BLISTER-RET. HORIZ.
D433	X	16	4' - 2"	X		LIGHTING BLISTER-RET. VERT.
D434	X	16	3' - 7"	X	△	LIGHTING BLISTER-RET. VERT.

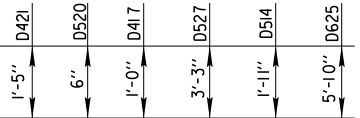
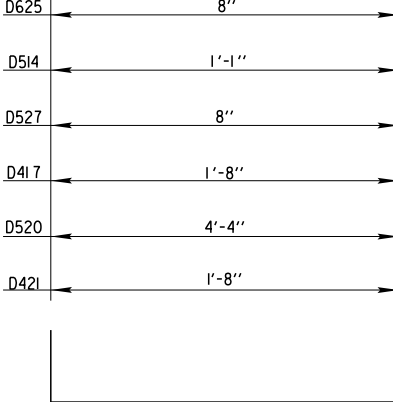
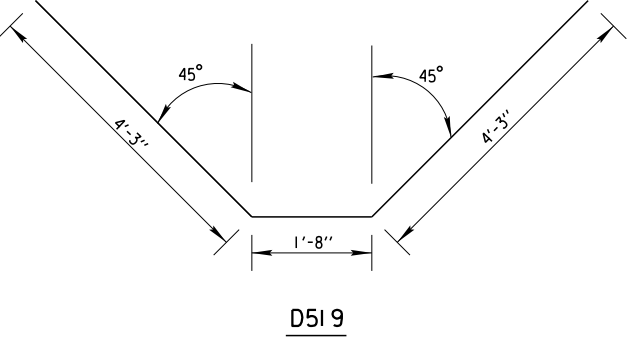
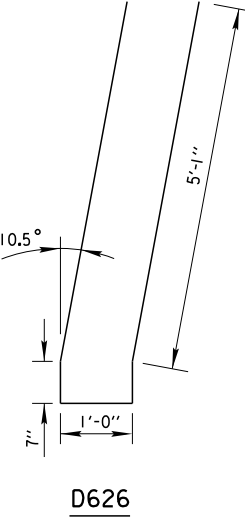
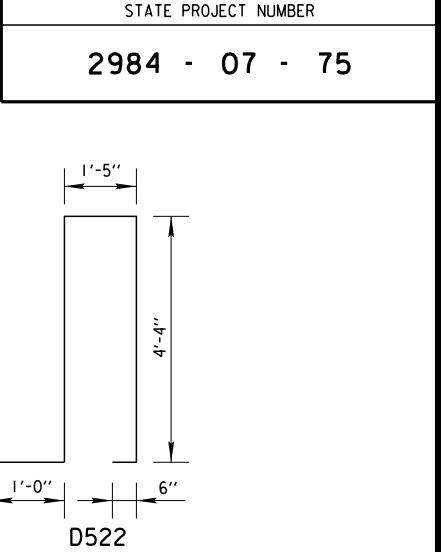
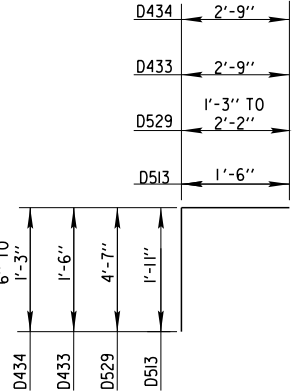
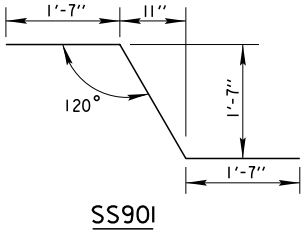
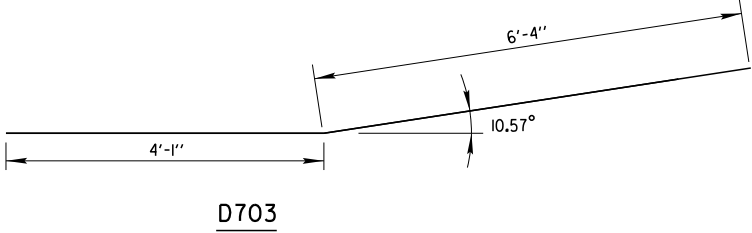
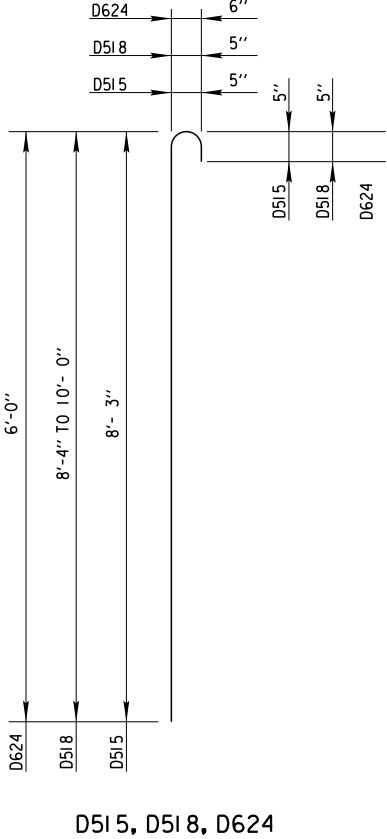
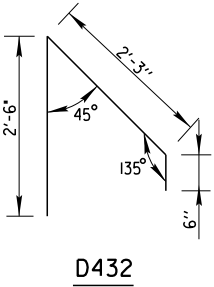
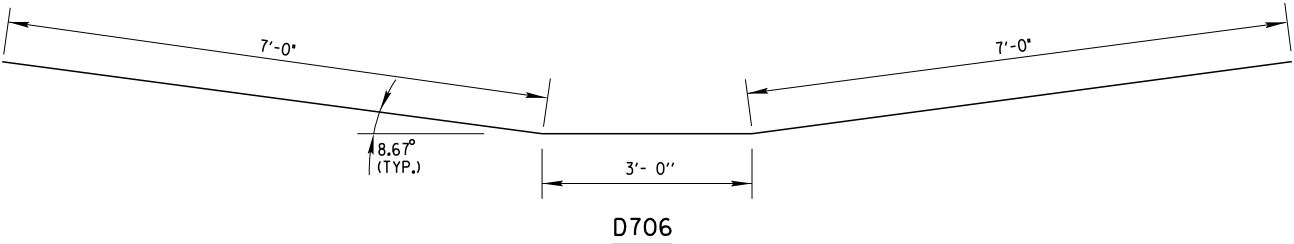
△ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTH.

BAR SERIES TABLE

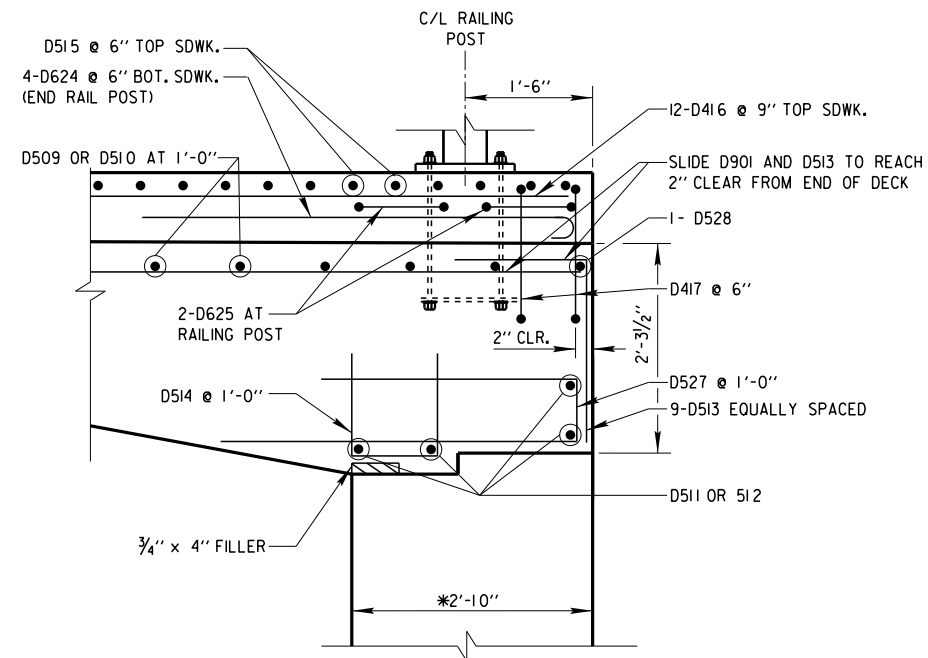
MARK	NO. REQ'D.	LENGTH
D518	4 SERIES OF 8	8'-11" TO 10'-7"
D529	4 SERIES OF 8	5'-9" TO 6'-8"
D434	8 SERIES OF 2	3'-2" TO 3'-11"

BILL OF BARS - DECK STAINLESS STEEL

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
SS901		132	5'-0"	X	NORTH AND SOUTH APPROACH SLAB DOWELS

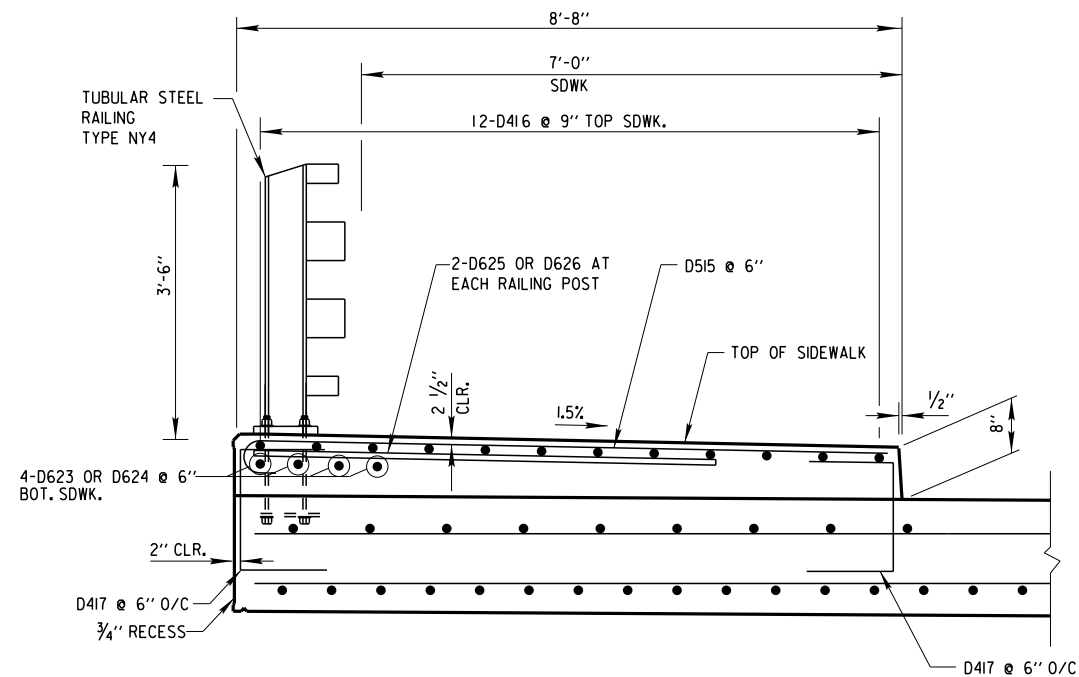


NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		PLANS CK'D.	
G.L.R.		H.J.R. J.P.H.	
DECK BILL OF BARS			SHEET 21 OF 28

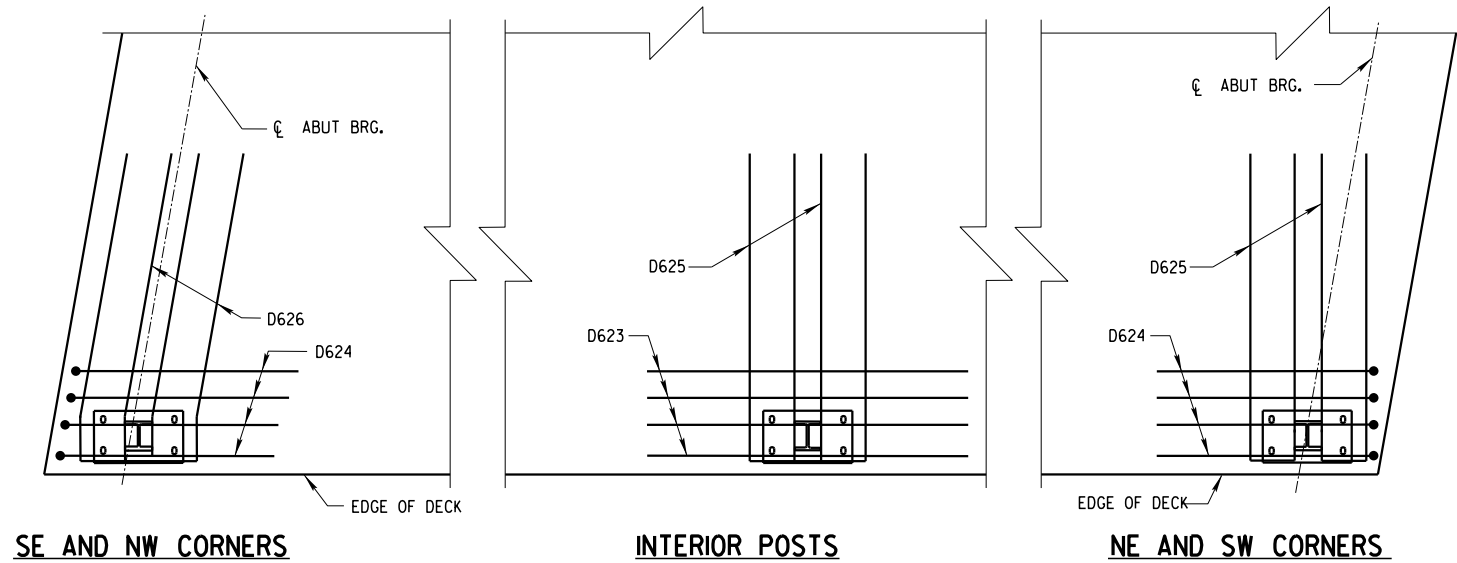


SECTION
SIDEWALK END OF DECK (1/16)

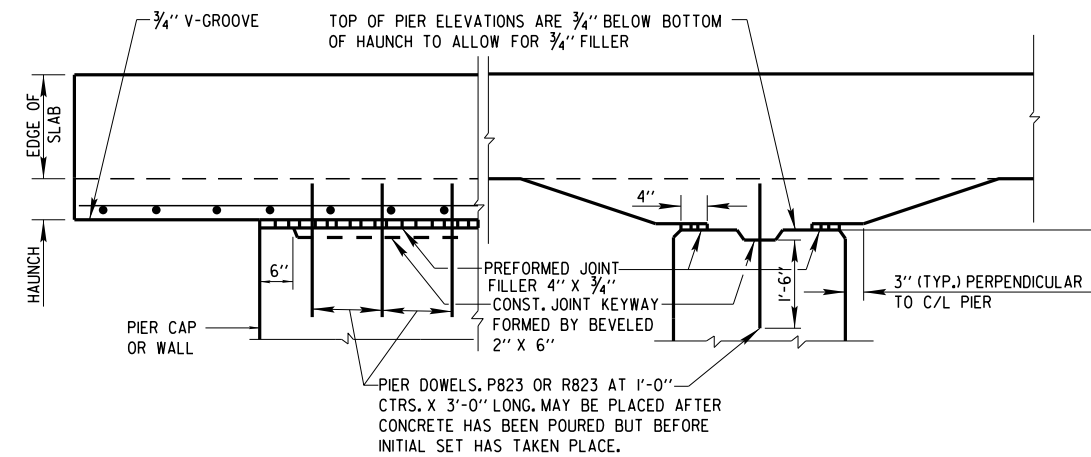
*DIMENSIONS GIVEN ARE NORMAL TO SUBSTRUCTURE



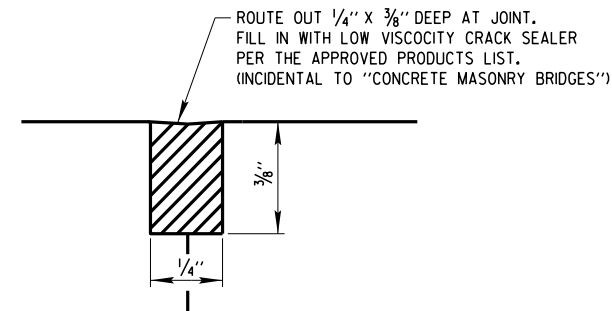
SECTION
SIDEWALK, EDGE BEAM



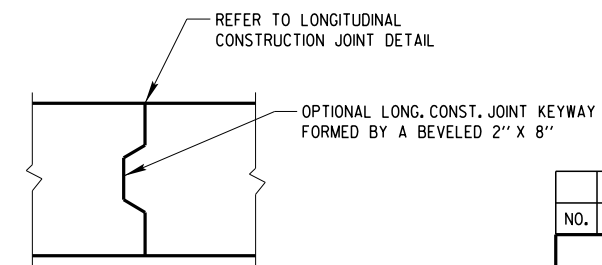
RAILING ANCHOR DETAILS



PIER CAP DETAILS

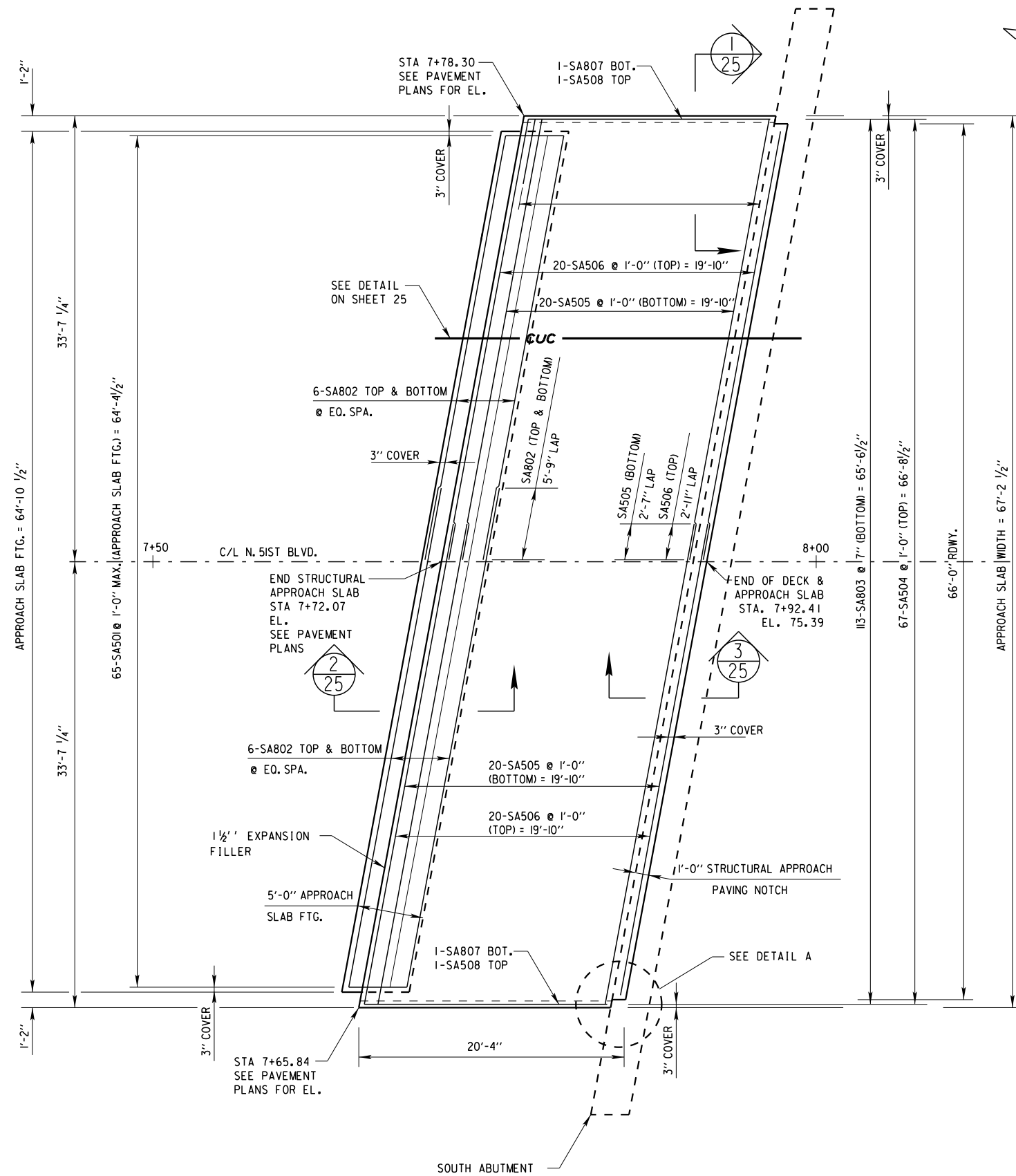


LONGITUDINAL CONSTRUCTION
JOINT DETAIL



OPTIONAL LONGITUDINAL
CONSTRUCTION JOINT

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		PLANS CK'D.	H.J.R. J.D.T.
DECK DETAILS		SHEET 22 OF 28	



SOUTH STRUCTURAL APPROACH SLAB PLAN VIEW

NOTES

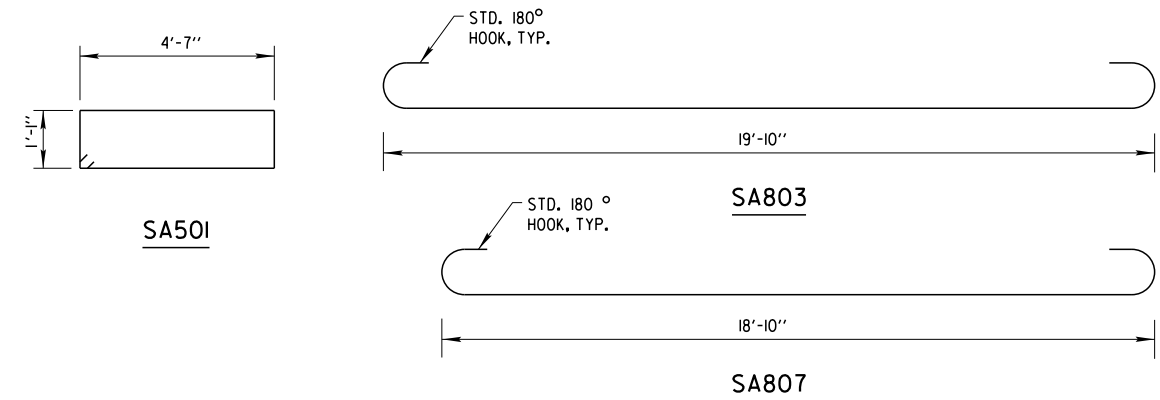
UTILITIES NOT SHOWN FOR CLARITY.
FOR LOCATION SEE SITE PLAN, FOR DETAILS SEE SHEET 25.

DESIGN DATA

CONCRETE STRENGTH, f'_c :	4,000 P.S.I.
BAR STEEL REINFORCEMENT, GRADE 60, f_y :	60,000 P.S.I.
ALLOWABLE SOIL BEARING PRESSURE:	2,000 P.S.F.

BILL OF BARS - SOUTH STRUCTURAL APPROACH SLAB

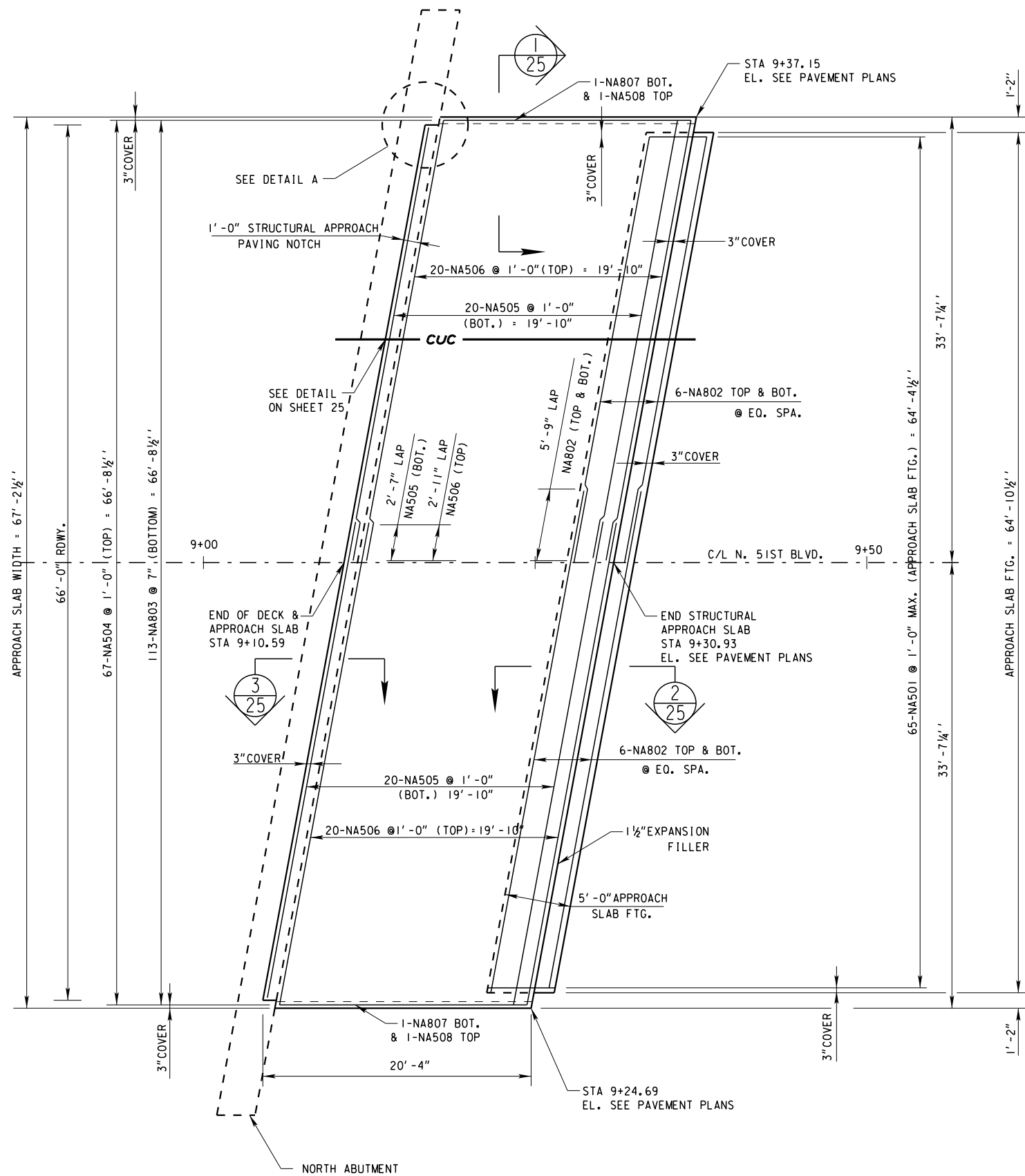
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
SA501	X	65	12'-0"	X		APPROACH SLAB FTG.-STIRRUP
SA802	X	24	35'-8"			APPROACH SLAB FTG.-TRANS. TOP & BOT
SA803	X	113	21'-8"	X		APPROACH SLAB-LONG.-BOT.
SA504	X	65	19'-10"			APPROACH SLAB-LONG.-TOP
SA505	X	40	35'-3"			APPROACH SLAB-TRANS.-BOT.
SA506	X	40	35'-5"			APPROACH SLAB-TRANS.-TOP
SA807	X	2	20'-8"	X		APPROACH SLAB-LONG.-BOT.
SA508	X	2	18'-10"			APPROACH SLAB-LONG.-TOP



DETAIL A - CORNER DETAIL

(EAST CORNER SHOWN, WEST SIMILAR)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		T.P.W.	PLANS CK'D. J.D.T.
SOUTH STRUCTURAL APPROACH SLAB		SHEET 23 OF 28	



NORTH STRUCTURAL APPROACH SLAB PLAN VIEW

NOTES

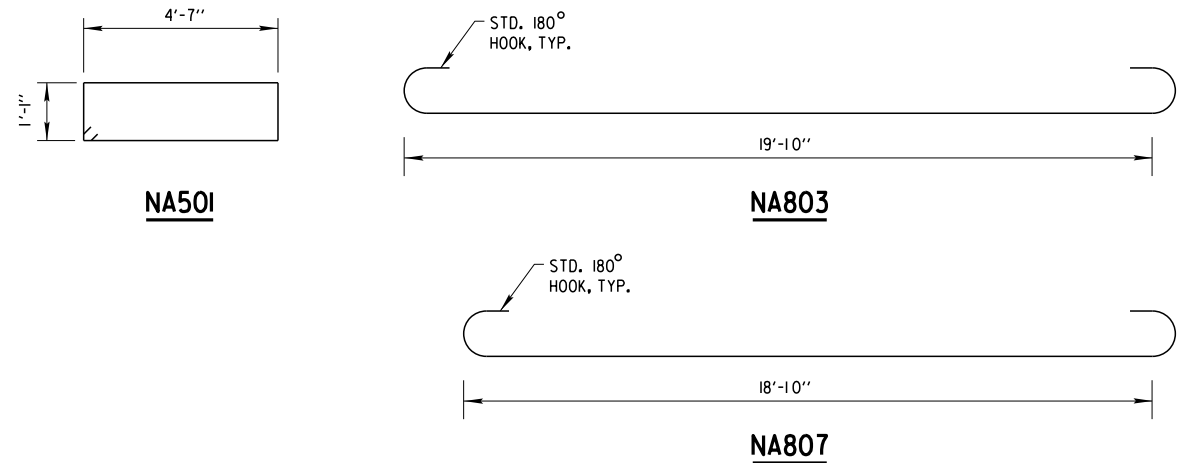
UTILITIES NOT SHOWN FOR CLARITY.
FOR LOCATION SEE SITE PLAN, FOR DETAILS SEE SHEET 25.

DESIGN DATA

CONCRETE STRENGTH, $f'c$: 4,000 P.S.I.
BAR STEEL REINFORCEMENT, GRADE 60, f_y : 60,000 P.S.I.
ALLOWABLE SOIL BEARING PRESSURE: 2,000 P.S.F.

BILL OF BARS - NORTH STRUCTURAL APPROACH SLAB

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
NA501	X	65	12'-0"	X		APPROACH SLAB FTG.-STIRRUP
NA802	X	24	35'-8"			APPROACH SLAB FTG.-TRANS. TOP & BOT
NA803	X	113	21'-8"	X		APPROACH SLAB-LONG.-BOT.
NA504	X	65	19'-10"			APPROACH SLAB-LONG.-TOP
NA505	X	40	35'-3"			APPROACH SLAB-TRANS.-BOT.
NA506	X	40	35'-5"			APPROACH SLAB-TRANS.-TOP
NA807	X	2	20'-8"	X		APPROACH SLAB-LONG.-BOT.
NA508	X	2	18'-10"			APPROACH SLAB-LONG.-TOP

DETAIL A - CORNER DETAIL
(WEST CORNER SHOWN, EAST SIMILAR)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		PLANS CK'D.	H.J.R. J.D.T.
NORTH STRUCTURAL APPROACH SLAB		SHEET 24 OF 28	

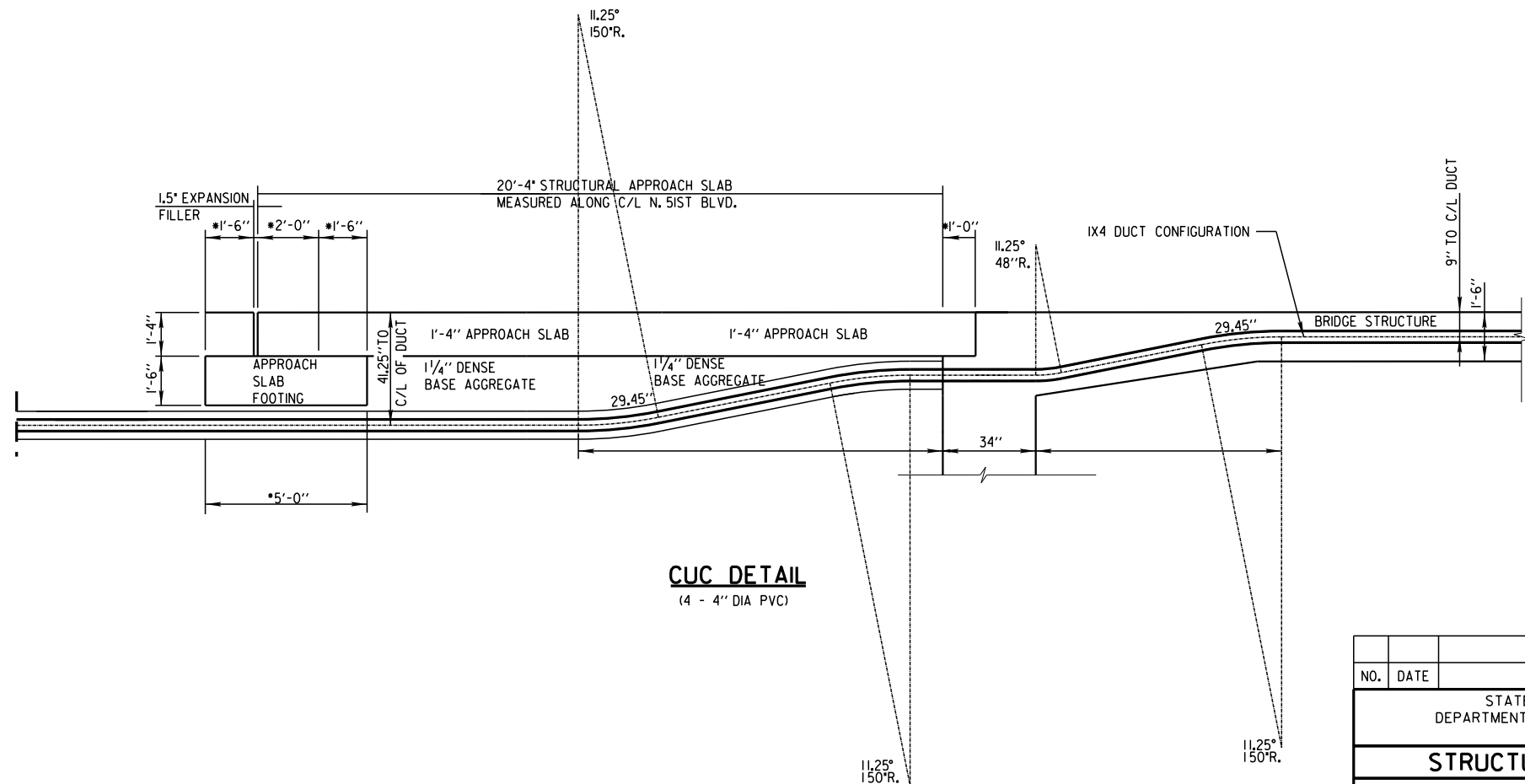
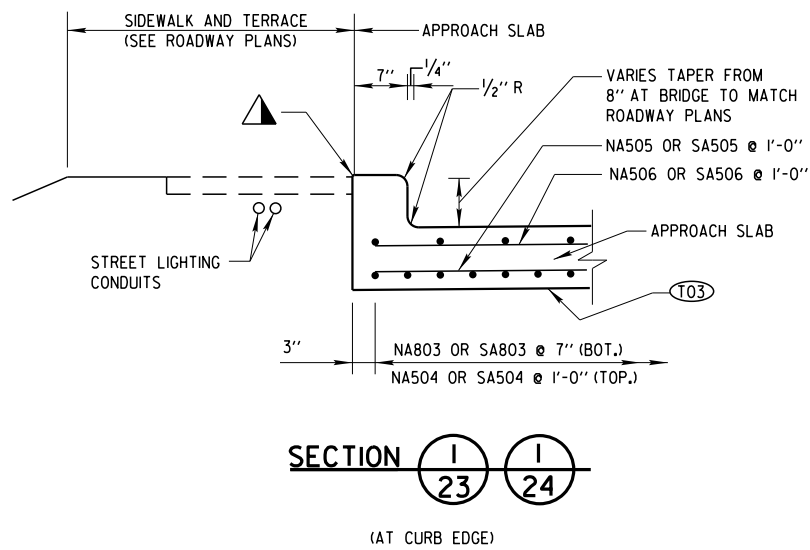
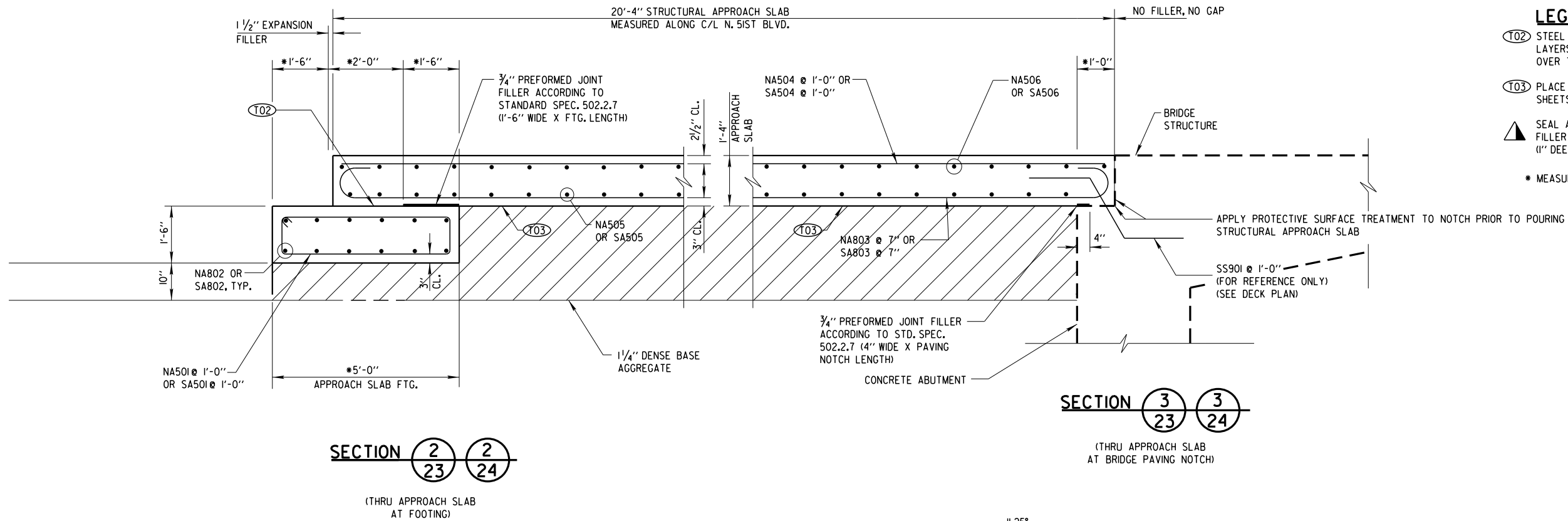
LEGEND

(T02) STEEL TROWEL TOP SURFACE OF FOOTING AND PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THK.) OF POLYETHYLENE SHEETS OVER THE ENTIRE TOP OF FOOTING.

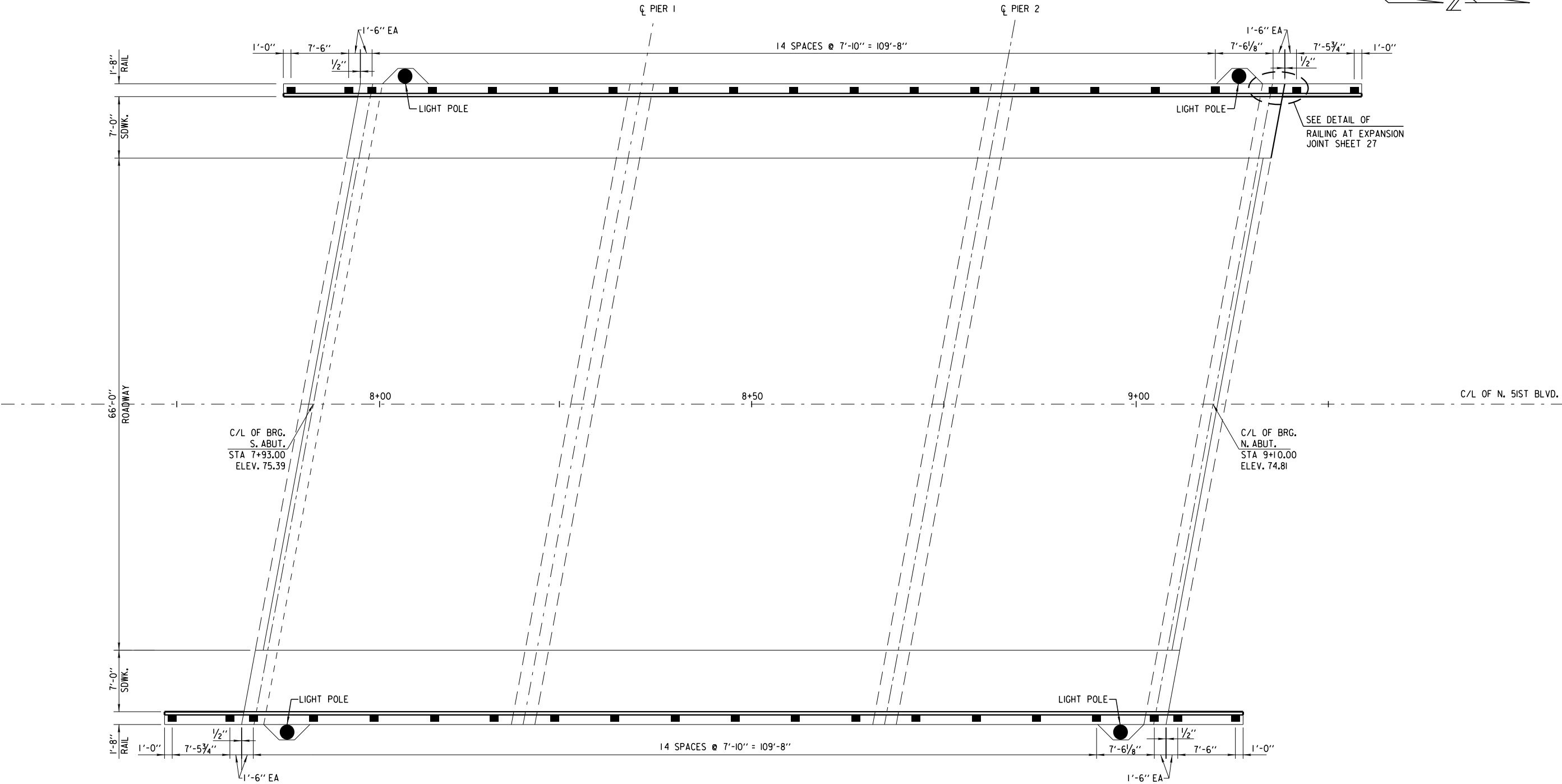
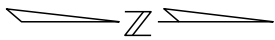
(T03) PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THK.) POLYETHYLENE SHEETS OVER THE ENTIRE TOP OF SUBGRADE BENEATH SLAB.

▲ SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE)

* MEASURED NORMAL TO ABUTMENT



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY D.L.F.		PLANS CK'D. H.J.R. J.D.T.	
STRUCTURAL APPROACH SLAB DETAILS		SHEET 25 OF 28	



RAILING PLAN

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY T.P.W.		PLANS CK'D. H.J.R. J.D.T.	
RAILING PLAN			SHEET 26 OF 28

LEGEND

- ① W6 X 25 WITH 1/8" X 1 3/8" HORIZONTAL SLOTTED HOLES ON EACH SIDE OF POST FOR BOLT NO. 6 AT TOP TWO RAILS, USE 1" DIA. HOLES FOR BOLT NO. 6 AT BOTTOM NO. 5A & FOR BOLT NO. 6A AT NO. 7, CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY, PLACE POST VERTICAL, PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1 1/4" X 10" X 1/2" WITH 1/8" X 1 7/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3, WELD TO NO. 1 AS SHOWN, SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1" DIA. ANCHOR BOLTS WITH HEAVY HEX NUT AND 2" O.D. HARDENED WASHER (ALL GALVANIZED), 4 REQUIRED PER POST, THREAD 3" AND PLACE NORMAL TO PLATE NO. 2, CHAMFER TOP OF BOLTS BEFORE THREADING, USE 1" X 7 3/4" LONG BOLT IN DECK, USE 1" X 9" LONG IN ABUTMENT WINGS, (AN EQUIVALENT THREADED ROD WITH HEAVY HEX NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQUIRED FOR CONSTRUCTABILITY).
- ④ 3/8" X 10" X 1/2" ANCHOR PLATE (GALVANIZED) WITH 1/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3.
- ⑤ TS 6 X 6 X 3/8" STRUCTURAL TUBING, USE 1" DIA. HOLES FOR BOLT NO. 6 (FRONT & BACK) & 1/8" DIA. HOLES FOR BOLT NO. 6A (TOP & BOTTOM).
- ⑤A TS 5 X 3 X 1/4" STRUCTURAL TUBING, USE 1" DIA. HOLES FOR BOLT NO. 6 IN TOP RAIL (FRONT & BACK), USE 1/8" X 1 3/8" HORIZONTAL SLOTTED HOLES FOR BOLT NO. 6 IN BOTTOM RAIL (FRONT & BACK) AND A 2" O.D. WASHER UNDER BOLT HEAD.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEADBOLT WITH HEX NUT, 3/8" X 1 3/4" X 1 3/4" WASHER, AND SPRING LOCK WASHER (2 REQUIRED AT RAIL TO POST LOCATIONS (SHOWN)).
- ⑥A 3/4" DIA. A325 BOLT WITH HEX NUT AND SPRING LOCK WASHER (1 REQUIRED AT RAIL TO ANGLE AND 2 REQUIRED AT ANGLE TO POST LOCATIONS SHOWN WITH 3/8" X 1 3/4" X 1 3/4" WASHER).
- ⑦ L 5 X 5 X 5/8" STRUCTURAL ANGLE, ATTACH TO NO. 1 AND NO. 5 AS SHOWN.
- ⑧ TS 5 X 5 X 5/8" X 2'-4" LONG SPLICE TUBE, 1 PER RAIL, USED IN NO. 5.
- ⑧A 4 1/4" X 2 1/8" X 2'-4" LONG SPLICE BAR, 1 PER RAIL, USED IN NO. 5A.
- ⑨ 3/4" DIA. A325 FULLY THREADED BOLTS, 7/2" LONG, WITH 2 WASHERS AND HEAVY HEX NUT ON EACH BOLT, NUT TO BE FINGER TIGHT, (4 REQUIRED PER SPLICE), USE 1" X 4" SLOTTED HOLES IN TOP AND BOTTOM OF NO. 5.
- ⑨A 3/4" DIA. A325 FULLY THREADED BOLTS, 4 1/2" LONG, WITH 2 WASHERS AND HEAVY HEX NUT ON EACH BOLT, NUT TO BE FINGER TIGHT, (4 REQUIRED PER SPLICE), USE 1" X 4" SLOTTED HOLES IN TOP AND BOTTOM OF NO. 5A.
- ⑩ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE, PROVIDE "SLIDING FIT".
- 1/2" OPENING FOR ABUTMENT.
- ▲ PROTRUSIONS CAUSED BY WELDING OR GALVANIZING ARE NOT PERMITTED ON THE ADJOINING SURFACES OF THE RAILS, SPLICE TUBES AND FILL PLATES.
- *6 BARS X 12'-0" LONG, BEND AS SHOWN, TIE TO TOP MAT OF STEEL.

NOTES

BID ITEM SHALL BE "RAILING STEEL TYPE NY4 B-40-923", WHICH INCLUDES ALL ITEMS SHOWN.

RAILING SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT, AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.

ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION, PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS, ANGLES, SPLICE TUBES, SPLICE BARS AND STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING PER SSPC SPECIFICATIONS.

WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & NO. 4) SHALL BE PAINTED OVER GALVANIZING WITH AN APPROVED TIE COAT AND TOP COAT AS SPECIFIED IN THE CONTRACT DOCUMENTS. THE RAILING SHALL BE PAINTED A COLOR AS STATED IN THE SPECIAL PROVISIONS.

RAIL POST, BASE PLATES, SPLICE BAR, ANGLES AND SPLICE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED Fy=50 KSI. ANCHOR PLATES AND SHIMS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.

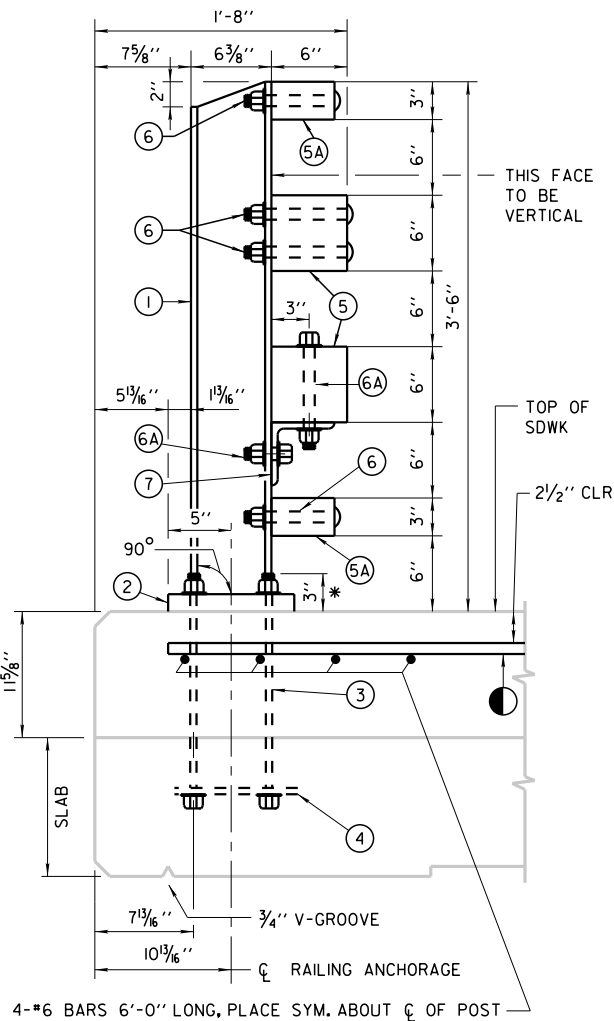
THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.

FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER, CAULK AROUND PERIMETER OF NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

STEEL SHIMS SHALL BE PROVIDED & USED UNDER PLATE NO. 2 WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.

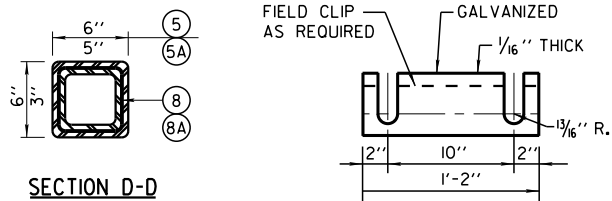
PLACE FIRST BOTTOM LONGITUDINAL REINFORCING BAR CLEAR OF DRIP GROOVE.

THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).

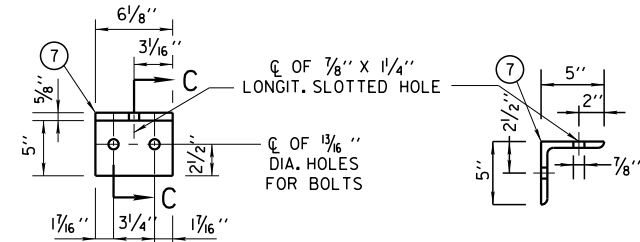


SECTION THRU RAILING ON DECK

* NORMAL TO BASE PLATE



SECTION D-D

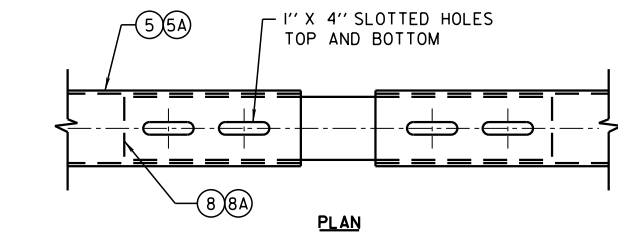


RAILING ANGLE DETAIL

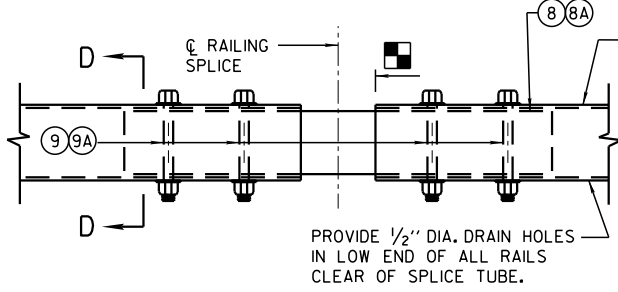
INTERIOR ELEVATION

SECTION C-C

ANGLE SECTION

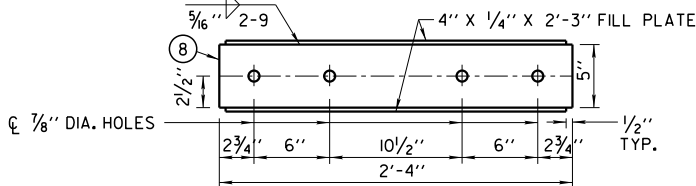


PLAN

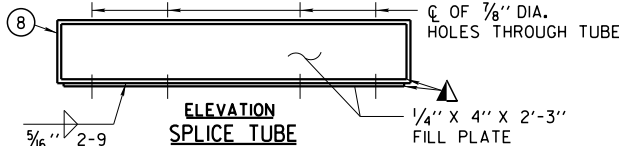


ELEVATION

FIELD ERECTION JOINT DETAIL

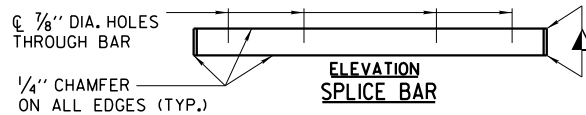


PLAN



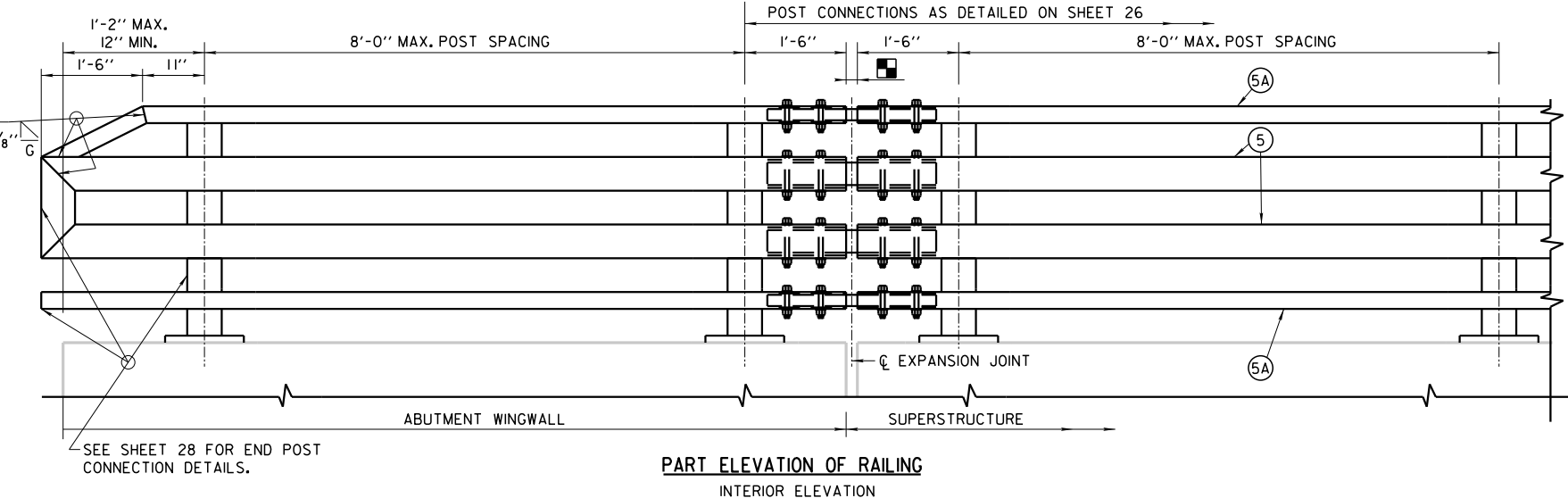
ELEVATION

SPLICE TUBE



ELEVATION

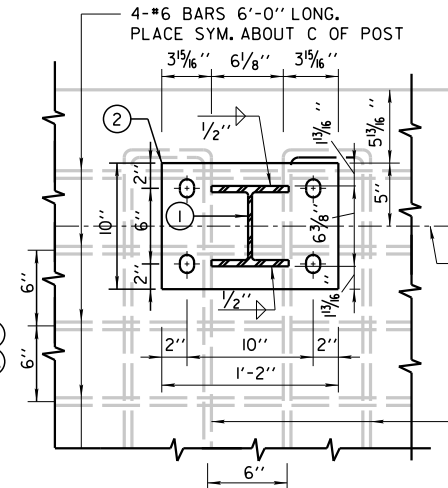
SPLICE BAR



PART ELEVATION OF RAILING

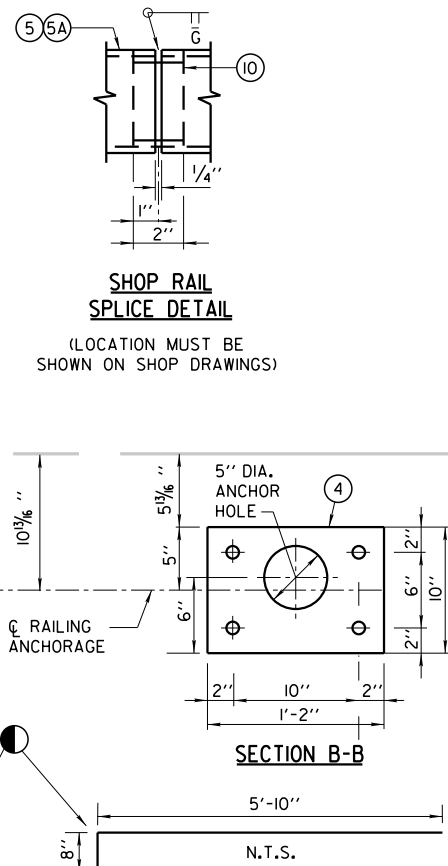
INTERIOR ELEVATION

ANCHOR BOLTS
FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTER ANCHOR PLATE IS IN POSITION IF REQ'D. FOR CONSTRUCTABILITY.



SECTION A-A

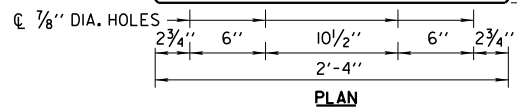
BASE PLATE DETAILS



SHOP RAIL

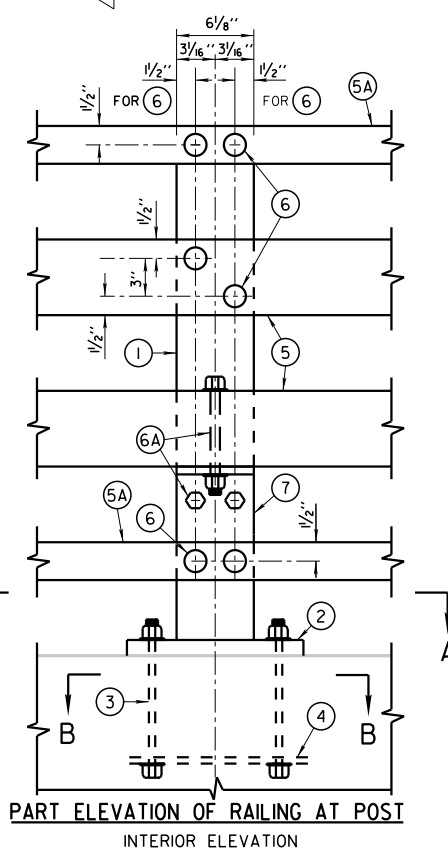
SPLICE DETAIL

(LOCATION MUST BE SHOWN ON SHOP DRAWINGS)



SECTION B-B

N.T.S.



PART ELEVATION OF RAILING

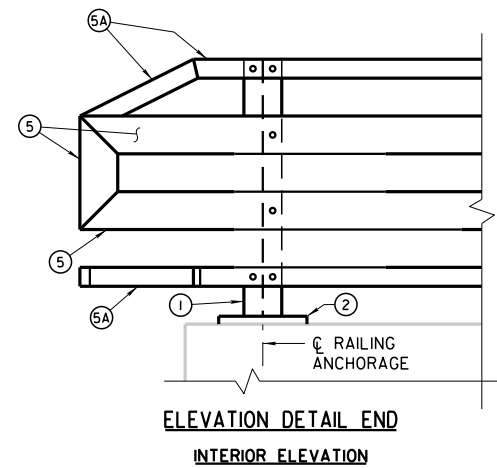
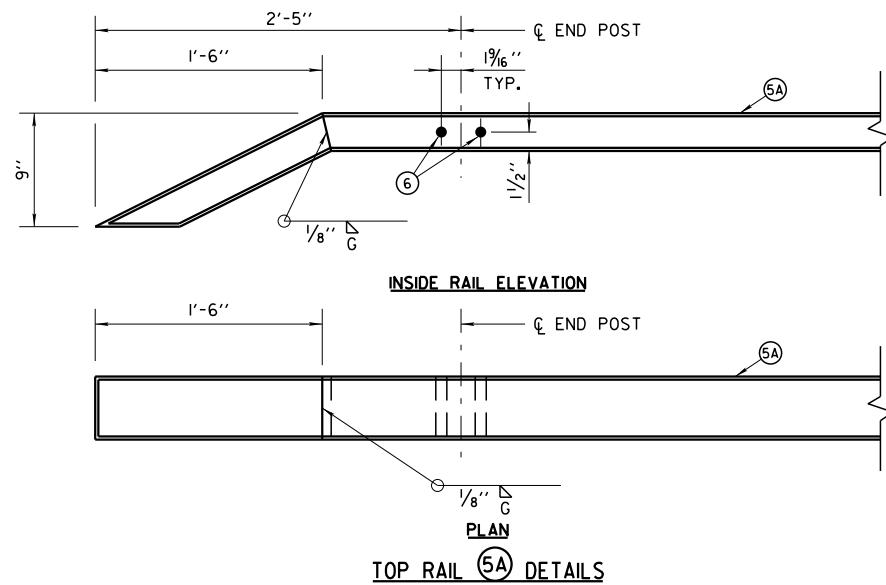
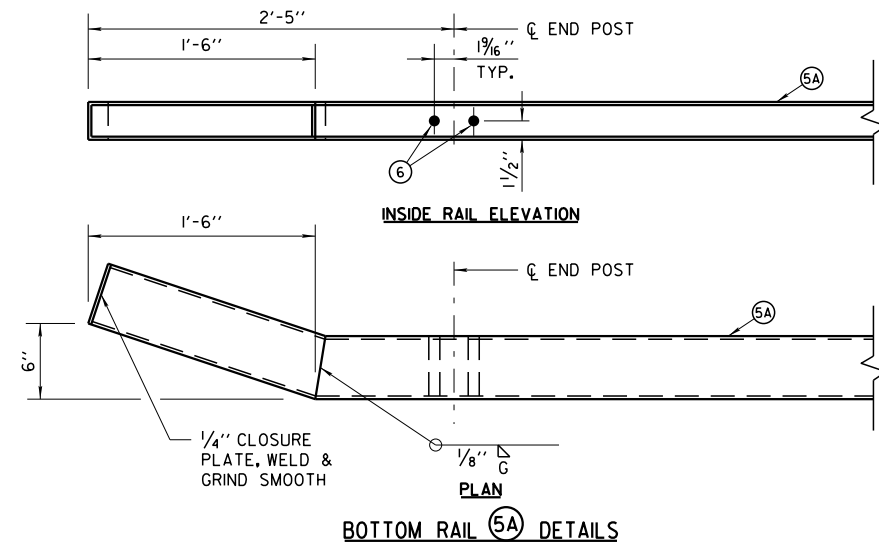
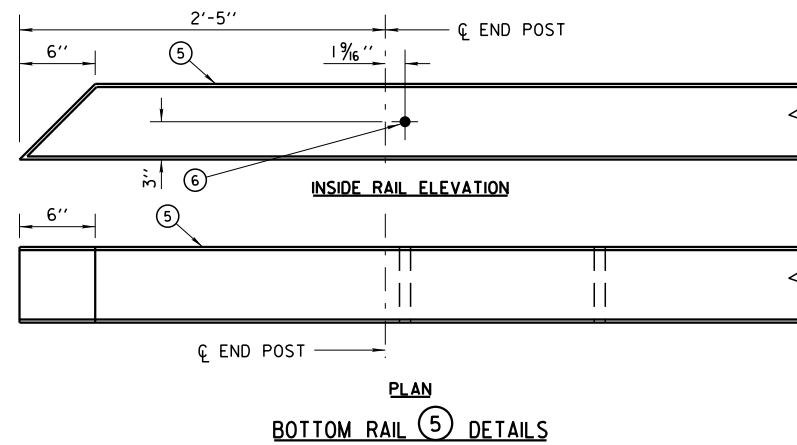
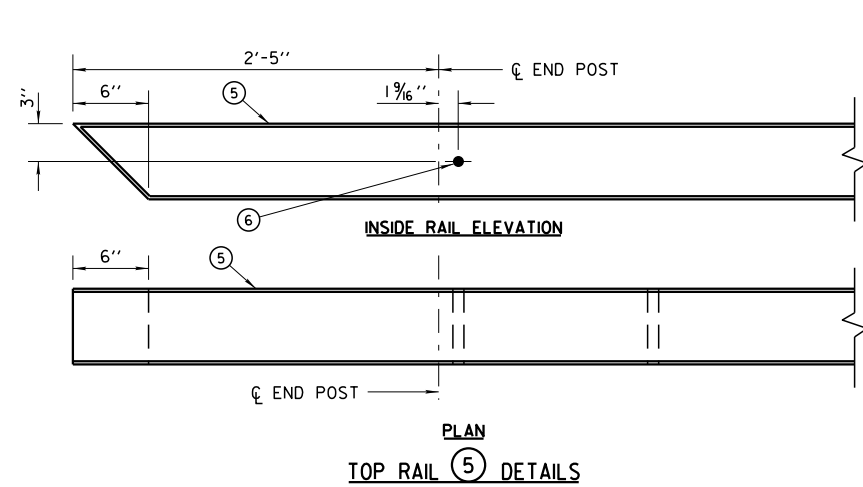
INTERIOR ELEVATION

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		PLANS CK'D.	H.J.R. J.D.T.
TUBULAR STEEL RAILING TYPE NY4		SHEET 27 OF 28	

NOTES

STRUCTURAL STEEL RAILING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED $f_y=50$ KSI. STRUCTURAL ANGLE SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50.

REFER TO SHEET 27 FOR LEGEND.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-923			
DRAWN BY		G.L.	H.J.R. J.D.T.
END POST DETAILS FOR TUBULAR STEEL RAILING TYPE NY4		SHEET 28 OF 28	



Wisconsin Department of Transportation

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