JANUARY 2017

ORDER OF SHEETS

Section No. 1

Section No. 2 Typical Sections and Details Section No. 3 Estimate of Quantities Miscellaneous Quantities

Right of Way Plat

Section No. 5 Plan and Profile (Includes Erosion Control)

Section No. 6 Standard Detail Drawings

Seation No. 7 Sign Plates Section No. 8 Structure Plans

Computer Earthwork Data Seation No. 9

Section No. 9 Cross Sections

TOTAL SHEETS = 38

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

FEDERAL PROJEC1 STATE PROJECT PROJECT CONTRACT WISC 2017002 5367-00-70

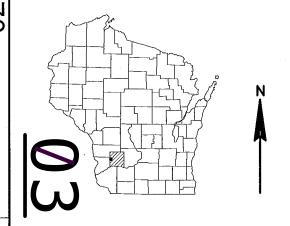
#### TOWN OF SYLVAN, FISH SCHOOL ROAD

(BRANCH KNAPP CREEK BRIDGE B-52-0273)

TOWN ROAD RICHLAND COUNTY

5367-00-70

STATE PROJECT NUMBER



= N/A

#### DESIGN DESIGNATION

A.A.D.T. 2017 = 20 A.A.D.T. 2037 = 30 D.H.V. D.D. = 50/50 = 15.0% DESIGN SPEED = < 25 MPH

CONVENTIONAL SYMBOLS

CORPORATE LIMITS PROPERTY LINE LOT LINE LIMITED HIGHWAY EASEMENT EXISTING RIGHT OF WAY PROPOSED OR NEW R/W LINE

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT

PROPOSED CULVERT

(Box or Pipe)

COMBUSTIBLE FLUIDS

**ESALS** 

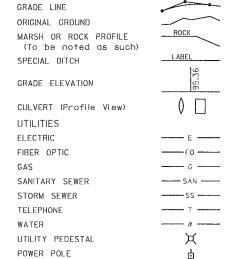
PROFILE GRADE LINE ORIGINAL GROUND MARSH OR ROCK PROFILE SPECIAL DITCH GRADE ELEVATION CULVERT (Profile View) UTILITIES

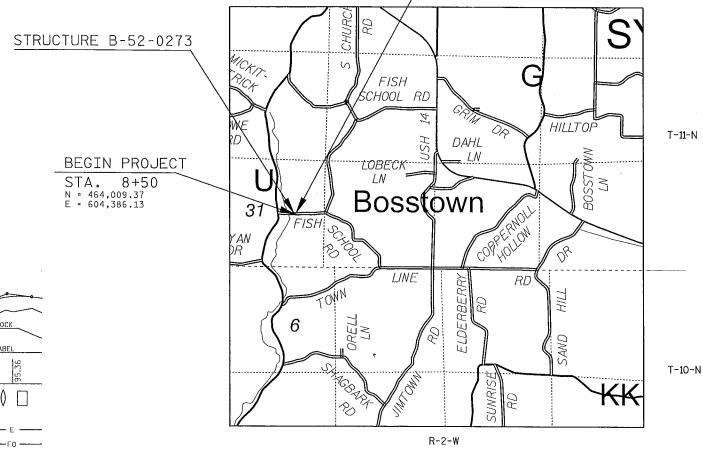
TELEPHONE POLE

ELECTRIC FIBER OPTIC

MARSH AREA

WOODED OR SHRUB AREA





TOTAL NET LENGTH OF CENTERLINE = 0.057 MI

LAYOUT

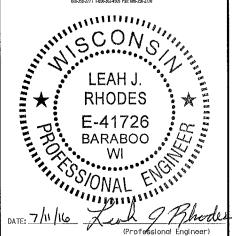
HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, RICHLAND COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ACCEPTED FOR TOWN OF SYLVAN

> ACCEPTED FOR COUNTY OF RICHLAND

ORIGINAL PLANS PREPARED BY





STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor

MSA PROFESSIONAL SERVICES, INC. MSA PROFESSIONAL SERVICES, INC.

Monogemen

KL ENGINEERING, INC.

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END PROJECT STA, 11+50

#### STANDARD ABBREVIATIONS

AC	ACRE	F/L	FLOW LINE	SALV	SALVAGED
AGG	AGGREGATE	FT	FOOT	SAN	SANITARY SEWER
<	ANGLE	GN	GRID NORTH	SECT	SECTION
ASPH	ASPHALTIC	HR	HANDICAP RAMP	SHLDR	SHOULDER
AC	ASPHALT CEMENT	HT	HEIGHT	SW	SIDEWALK
ADT	AVERAGE DAILY TRAFFIC	CWT	HUNDREDWEIGHT	S	SOUTH
B & B	BALLED AND BURLAPPED	HYD	HYDRANT	SB	SOUTHBOUND
ВМ	BENCH MARK	IN DIA	INCH DIAMETER	SPECS	SPECIFICATIONS
CB	CATCH BASIN	INL	INLET	SQ	SQUARE
€ OR C/L	CENTER LINE	ID	INSIDE DIAMETER	SF OR SQ FT	SQUARE FEET
C-C	CENTER TO CENTER	I	INTERSECTION ANGLE	SY	SQUARE YARD
CONC	CONCRETE	ΙE	INVERT ELEVATION	SSPRC	STORM SEWER
CO	COUNTY	IP	IRON PIPE OR PIN		PIPE REINFORCED CONCRETE
CTH	COUNTY TRUNK HIGHWAY	JCT	JUNCTION	STD	STANDARD
CY	CUBIC YARD	L	LENGTH OF CURVE	SDD	STANDARD DETAIL DRAWINGS
CULV	CULVERT	LF	LINEAR FOOT	STH	STATE TRUNK HIGHWAYS
CP	CULVERT PIPE	LC	LONG CHORD OF CURVE	STA	STATION
CPRC	CULVERT PIPE	LCB	LONG CHORD BEARING	SS	STORM SEWER
	REINFORCED CONCRETE	LS	LUMP SUM	T	TANGENT
C & G	CURB AND GUTTER	MH	MANHOLE	TEL	TELEPHONE
D	DEGREE OF CURVE	N	NORTH	TEMP	TEMPORARY
DHV	DESIGN HOUR VOLUME	Y	NORTH GRID COORDINATE	TLE	TEMPORARY LIMITED EASEMENT
DTA OR Ø	DIAMETER	0E	OUTLET ELEVATION	T	TON
DIST	DISTRICT	0L	OUT LOT	TC	TOP OF CURB
DWY	DRIVEWAY	OD	OUTSIDE DIAMETER	TN	TOWN
E	EAST	OH	OVERHEAD LINES	TRANS	TRANSITION
X	EAST GRID COORDINATE	PAVT	PAVEMENT	T	TRUCKS (percent of)
EB	EASTBOUND	PLE	PERMANENT LIMITED EASEMENT	TYP	TYPICAL
ELEC	ELECTRIC	PC	POINT OF CURVATURE	UNCL	UNCLASSIFIED
EL OR ELEV	ELEVATION	ΡI	POINT OF INTERSECTION	USH	UNITED STATES HIGHWAY
EMB	EMBANKMENT	PT	POINT OF TANGENCY	VAR	VARIABLE
EW	ENDWALL	PCC	PORTLAND CEMENT CONCRETE	VERT	VERTICAL
ESALS	EQUIVALENT SINGLE	LB	POUND	VC	VERTICAL CURVE
	AXLE LOADS	PE	PRIVATE ENTRANCE	VOL	VOLUME
EXC	EXCAVATION	R OR RAD	RADIUS	WM	WATER MAIN
EBS	EXCAVATION BELOW	RR	RAILROAD	WV	WATER VALVE
	SUBGRADE	R	RANGE	W	WEST
EXIST	EXISTING	R OR R/L	REFERENCE LINE	wB	WESTBOUND
EXP	EXPANSION	REQD	REQUIRED	YD	YARD
F-F	FACE TO FACE	RT	RIGHT		· · · · · -
FERT	FERTILIZER	R / W	RIGHT-OF-WAY		
FE	FIELD ENTRANCE	RD	ROAD		

#### DESIGN CONTACT

MSA PROFESSIONAL SERVICES, INC. ATTN: LEAH RHODES, PE 1230 SOUTH BOULEVARD BARABOO, WI 53913 608-355-8945 LRHODES@MSA-PS.COM

#### COUNTY CONTACT

RICHLAND COUNTY ATTN: JIM CHITWOOD, COMMISSIONER 120 BOWEN CIRCLE RICHLAND CENTER, WI 53581 608-647-4707 JIM.CHITWOOD@CO.RICHLAND.WI.US

#### **DNR LIAISON**

WISCONSIN DEPARTMENT OF NATURAL RESOURCES ATTN: ANDY BARTA 3911 FISH HATCHERY ROAD FITCHBURG, WI 53711 608-275-3308 ANDREW.BARTA@WISCONSIN.GOV

#### UTILITIES

COMMUNICATION:
RICHLAND GRANT TELEPHONE
COOPERATIVE
ATTN: JOHN BARTZ
202 N EAST STREET
P.O. BOX 67
BLUE RIVER, WI 53518
608-537-2461
JBARTZ@MWT.NET

\* NOT A MEMBER OF DIGGERS HOTLINE



www.DiggersHotline.com

#### RUNOFF COEFFICIENT TABLE

		HYDROLOGIC SOIL GROUP										
		А			В			С		D		
	SLOPE	RANGE	(PERCENT)	SLOPE	RANGE	(PERCENT)	SLOPE	RANGE	(PERCENT)	SLOPE	RANGE	(PERCENT)
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
TURF	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-			.25			.27			.28			.30
TURF			.32			.34			.36			.38
PAVEMENT:		•		•			•		•			
ASPHALT						.7095						
CONCRETE	.8095											
BRICK	.7080											
DRIVES, WALKS	.7585											
R00FS	·	·	·			.7595			·	·	·	·
GRAVEL ROADS,	SHOULDE	ERS				.4060						

TOTAL PROJECT AREA = \_\_\_\_\_ ACRES

TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = \_\_\_\_\_ACRES

#### **GENERAL NOTES**

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE FERTILIZED, SEEDED AND MULCHED AS DIRECTED BY THE ENGINEER. OVERSOW PERMANENT SEEDING AREAS WITH TEMPORARY SEED AT 3 LBS. PER 1000 SQUARE FEET.

THE LOCATIONS OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO USGS NAVD 88 (1996 ADJUSTED). BENCHMARKS WERE LOCATED IN THE FIELD USING GPS TECHNOLOGY.

THE 3½" ASPHALTIC SURFACE SHALL CONSIST OF A 1¾" UPPER LAYER WITH 12.5MM NOMINAL SIZE AGGREGATE AND A 1¾" LOWER LAYER 12.5MM NOMINAL SIZE AGGREGATE.

SILT FENCE TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER AND IN PLACE PRIOR TO CONSTRUCTION OR BRIDGE REMOVAL.

THE ASPHALTIC SURFACE WIDTH SHALL TAPER FROM 26.5 FEET AT THE ENDS OF THE BRIDGE TO 20.0 FEET AT ±30 FEET FROM THE BRIDGE ENDS.

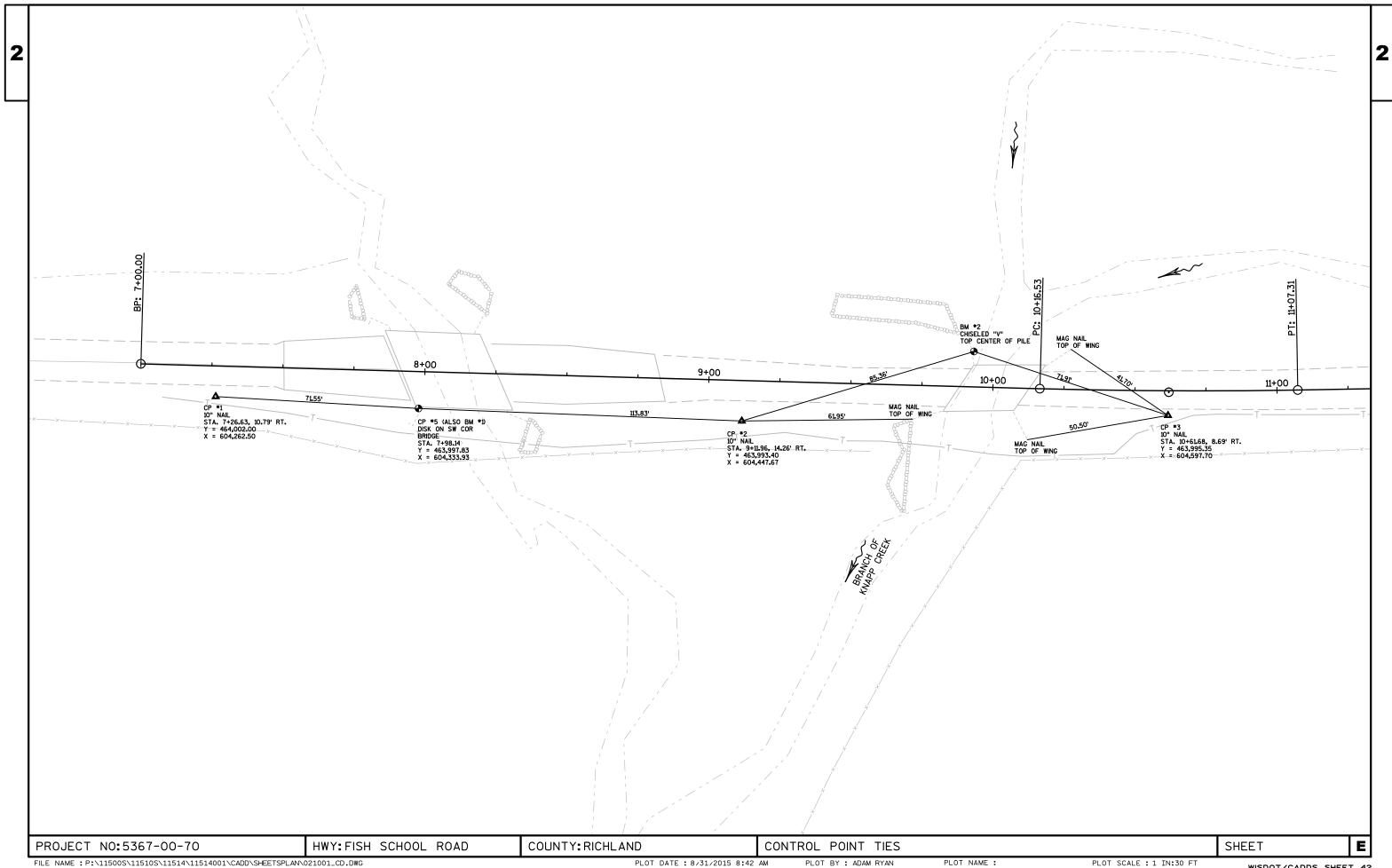
WETLANDS ARE PRESENT ON THE STREAM BANKS. AREAS OUTSIDE THE SLOPE INTERCEPTS SHALL NOT BE DISTURBED IN THIS AREA.

PLOT SCALE: 0.100015 WISDOT/CADDS SHEET 42

SHEET

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14' CLEAR ZONE 14' CLEAR ZONE SEEDING MIXTURE #20, SEEDING TEMPORARY, SEEDING MIXTURE #20, SEEDING TEMPORARY, POINT REFERRED & FERTILIZER TYPE B LIMITS & FERTILIZER TYPE B LIMITS TO ON PROFILE TRAVEL LANE TRAVEL LANE MULCHING LIMITS 3.63' 10' 2' MULCHING LIMITS 3.63' 7'± 7'± SALVAGED SALVAGED VARIES VARIES VARIES VARIES 4.0% 2.0% 2.0% OR R/W **TOPSOIL** 4.0% **TOPSOIL** OR R/W LIMITS LIMITS POINT REFERRED TO — ON CROSS SECTIONS BASE AGGREGATE -(DEPTH UNKNOWN) 3½-INCH ASPHALTIC SURFACE EXISTING TYPICAL SECTION 7-INCH BASE AGGREGATE DENSE 1 1/4-INCH 3½-INCH BASE AGGREGATE DENSE 3/4-INCH (TYP.) FISH SCHOOL ROAD FINISHED TYPICAL SECTION FISH SCHOOL ROAD ROADSIDE OPENING 12" MIN. 18" MAX. SILT FENCE MAX. 10' THE PURPOSE OF THE TURTLE TURN-AROUNDS ARE TO REDIRECT THE TURTLES AWAY FROM THE CONSTRUCTION ZONE. DESIGN SHOULD ALSO INCLUDE TRENCHED-IN SEDIMENT FENCING AND FENCING SUPPORTS ON THE UPSLOPE SIDE OF FENCE. SILT FENCE POSTS FOR THE TURN-AROUND SHOULD BE ON THE OUTSIDE OF THE TURN-AROUND. TEMPORARY TURTLE TURN-AROUND DETAIL SEE PLAN & PROFILE SHEET FOR LOCATIONS PROJECT NO:5367-00-70 TYPICAL SECTIONS / CONSTRUCTION DETAILS E HWY: FISH SCHOOL ROAD COUNTY: RICHLAND SHEET



					5367-00-70	
Line	Item	Item Description	Unit	Total	Qty	
		·				
0010	201.0105	Clearing	STA	2.000	2.000	
0020	201.0205	Grubbing	STA	2.000	2.000	
0030	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. Sta. 10+00	LS	1.000	1.000	
0040	205.0100	Excavation Common **P**	CY	424.000	424.000	
0050	206.1000	Excavation for Structures Bridges (structure) 01. B-52-273	LS	1.000	1.000	
0060	210.1500	Backfill Structure Type A	TON	480.000	480.000	
0070	213.0100	Finishing Roadway (project) 01. 5367-00-70	EACH	1.000	1.000	
0800	305.0110	Base Aggregate Dense 3/4-Inch	TON	28.000	28.000	
0090	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	330.000	330.000	
0100	455.0605	Tack Coat	GAL	30.500	30.500	
0110	465.0105	Asphaltic Surface	TON	116.000	116.000	
0120	502.0100	Concrete Masonry Bridges	CY	132.000	132.000	
0130	502.3200	Protective Surface Treatment	SY	170.000	170.000	
0140	505.0400	Bar Steel Reinforcement HS Structures	LB	4,330.000	4,330.000	
0150	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	14,610.000	14,610.000	
0160	513.4061	Railing Tubular Type M (structure) 01. B-52-273	LF	77.000	77.000	
0170	516.0500	Rubberized Membrane Waterproofing	SY	13.000	13.000	
0180	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	260.000	260.000	
0190	606.0300	Riprap Heavy	CY	155.000	155.000	
0200	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	180.000	180.000	
0210	619.1000	Mobilization	EACH	1.000	1.000	
0220	624.0100	Water	MGAL	33.000	33.000	
0230	625.0500	Salvaged Topsoil	SY	480.000	480.000	
0240	627.0200	Mulching	SY	820.000	820.000	
0250	628.1504	Silt Fence	LF	770.000	770.000	
0260	628.1520	Silt Fence Maintenance	LF	770.000	770.000	
0270	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000	
0280	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000	
0290	628.6005	Turbidity Barriers	SY	220.000	220.000	
0300	629.0210	Fertilizer Type B	CWT	1.000	1.000	
0310	630.0120	Seeding Mixture No. 20	LB	30.000	30.000	
0320	630.0200	Seeding Temporary	LB	30.000	30.000	
0330	633.5100	Markers Row	EACH	8.000	8.000	
0340	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000	
0350	637.2230	Signs Type II Reflective F	SF	12.000	12.000	
0360	638.2602	Removing Signs Type II	EACH	4.000	4.000	
0370	638.3000	Removing Small Sign Supports	EACH	4.000	4.000	
0380	642.5001	Field Office Type B	EACH	1.000	1.000	

## Estimate Of Quantities Page 2

					5367-00-70
Line	Item	Item Description	Unit	Total	Qty
0390	643.0100	Traffic Control (project) 01. 5367-00-70	EACH	1.000	1.000
0400	645.0120	Geotextile Type HR	SY	285.000	285.000
0410	650.4500	Construction Staking Subgrade	LF	264.000	264.000
0420	650.5000	Construction Staking Base	LF	264.000	264.000
0430	650.6500	Construction Staking Structure Layout (structure) 01. B-52-273	LS	1.000	1.000
0440	650.9910	Construction Staking Supplemental Control (project) 01. 5367-00-70	LS	1.000	1.000
0450	650.9920	Construction Staking Slope Stakes	LF	264.000	264.000
0460	690.0150	Sawing Asphalt	LF	20.000	20.000
0470	715.0502	Incentive Strength Concrete Structures	DOL	1,320.000	1,320.000

201.0105 CLEARING 201.0205 GRUBBING

				CLEARING	GRUBBING
STATION	-	STATION	LOCATION	STA	STA
9+00	-	11+00	LT & RT	2	2
		TOTALS:		2	2

205.0100 EXCAVATION COMMON \*\*P\*\*

LOCATION	EXC. COMMON CY	FILL CY (1)	EXPANDED FILL CY (2)	WASTE CY
STA 8+50 - STA 9+78.62	211	0	0	211
STA 10+15.38 - STA 11+50	213	0	0	213
TOTALS:	424	0	0	424

(1) - NOT A BID ITEM - FOR INFORMATIONAL PURPOSES ONLY.

(2) - FILL EXPANSION 30%

305.0110 BASE AGGREGATE DENSE 3/4-INCH 305.0120 BASE AGGREGATE DENSE 1 1/4-INCH

624.0100 WATER

			3/4-INCH	1 1/4-INCH	WATER*	
STATION	-	STATION	TON	TON	MGAL	
8+50.00	-	9+78.62	15	165	4	
10+15.38	-	11+50.00	13	165	4	
		TOTALS:	28	330	8	

\*ADDITIONAL QUANTITY INCLUDED WITH EROSION CONTROL ITEMS

455.0605 TACK COAT 465.0105 ASPHALTIC SURFACE

			TACK COAT	ASPHALTIC SURFACE
STATION	-	STATION	GAL	TON
8+50.00	-	9+78.62	15	57
10+15.38	-	11+50.00	15.5	59
		TOTALS:	30.5	116

625.0500 SALVAGED TOPSOIL

627.0200 MULCHING

629.0210 FERTILIZER TYPE B

630.0120 SEEDING MIXTURE NO. 20 630.0200 SEEDING TEMPORARY

624.0100 WATER

				SALVAGED			SEEDING	SEEDING	
				TOPSOIL	MULCHING	FERTILIZER	#20	TEMPORARY	WATER*
STATION	-	STATION	LOCATION	SY	SY	CWT	LB	LB	MGAL
8+50	-	11+50	LT	245	390	0.30	13	13	11
8+50	-	11+50	RT	195	360	0.30	13	13	10
UNDIS	STRIBU	TED		40	70	0.40	4	4	4
		TOTALS:		480	820	1	30	30	25

\*ADDITIONAL QUANTITY INCLUDED WITH BASE AGGREGATE ITEMS.

628.1504 SILT FENCE

628.1520 SILT FENCE MAINTENANCE

				FENCE	MAINT.
STATION	-	STATION	LOCATION	LF	LF
8+40.00	-	9+92.00	LT	170	170
8+40.00	-	9+70.00	RT	145	145
10+50.00	-	11+60.00	LT	125	125
9+98.00	-	11+60.00	RT	180	180
UNDI	STRIB	UTED	-	150	150
•			TOTALS:	770	770

628.6005 TURBIDITY BARRIERS

LOCATION	SY
WEST ABUTMENT	100
EAST ABUTMENT	120
TOTALS:	220

628.1905 MOBILIZATIONS EROSION CONTROL

628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL

MOBILIZATION	EMERGENCY MOB.
EACH	EACH
2	2
2	2

633.5100 MARKERS ROW

STATIO	N OFF	SET L	OCATION	EACH
8+50.0	0 24	.75'	LT	1
8+50.0	0 24	.75'	RT	1
9+50.0	0 40	.00'	LT	1
9+50.0	0 40	.00'	RT	1
10+50.0	00 40	.00'	RT	1
11+00.0	00 40	.00'	LT	1
11+50.0	00 24	.75'	LT	1
11+50.0	00 24	.75'	RT	1
			TOTAL:	8

PROJECT NO: 5367-00-70

HWY: FISH SCHOOL ROAD

COUNTY: RICHLAND

MISCELLANEOUS QUANTITIES

PLOT NAME :

PLOT SCALE : 1:20

SHEET WISDOT/CADDS SHEET 43 634.0612 POSTS WOOD 4x6-INCH x 12-FT

637.2230 SIGNS TYPE II REFLECTIVE F

638.2602 REMOVING SIGNS TYPE II

638.3000 REMOVING SMALL SIGN SUPPORTS

STATION	LOCATION	SIGN CODE	SIZE	SIGNS TYPIE II REFLECTIVE F SF	WOOD POSTS EACH	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH	COMMENTS
9+60	RT	-	-	-	-	-	-	WEIGHT LIMIT POSTING (REMOVED BY COUNTY)
9+72	RT	W5-52R	12"x36"	3	1	_	-	OBJECT MARKER
9+77	RT	-	-	-	-	1	1	EXISTING OBJECT MARKER
9+84	LT	W5-52L	12"x36"	3	1	-	-	OBJECT MARKER
9+88	LT	-	-	-	-	1	1	EXISTING OBJECT MARKER
10+10	RT	W5-52L	12"x36"	3	1	-	-	OBJECT MARKER
10+13	RT	-	-	-	-	1	1	EXISTING OBJECT MARKER
10+22	LT	W5-52R	12"x36"	3	1	-	-	OBJECT MARKER
10+23	LT	-	-	-	-	1	1	EXISTING OBJECT MARKER
10+35	LT	-	-	-	-	-	-	WEIGHT LIMIT POSTING (REMOVED BY COUNTY)
		TOTALS:		12	4	4	4	

650.4500 CONSTRUCTION STAKING SUBGRADE

650.5000 CONSTRUCTION STAKING BASE

650.9920 CONSTRUCTION STAKING SLOPE STAKES

650.9910 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL 5367-00-70

					SLOPE	SUPPLEMENTAL
			SUBGRADE	BASE	STAKES	CONTROL
STATION	-	STATION	LF	LF	LF	LS
8+50	-	9+78.62	129	129	129	-
10+15.38	-	11+50	135	135	135	-
		TOTALS:	264	264	264	1

690.0150 SAWING ASPHALT

STATION	LF
8+50	20
TOTAL:	20

PROJECT NO: 5367-00-70 HWY: FISH SCHOOL ROAD

COUNTY: RICHLAND

MISCELLANEOUS QUANTITIES

SHEET

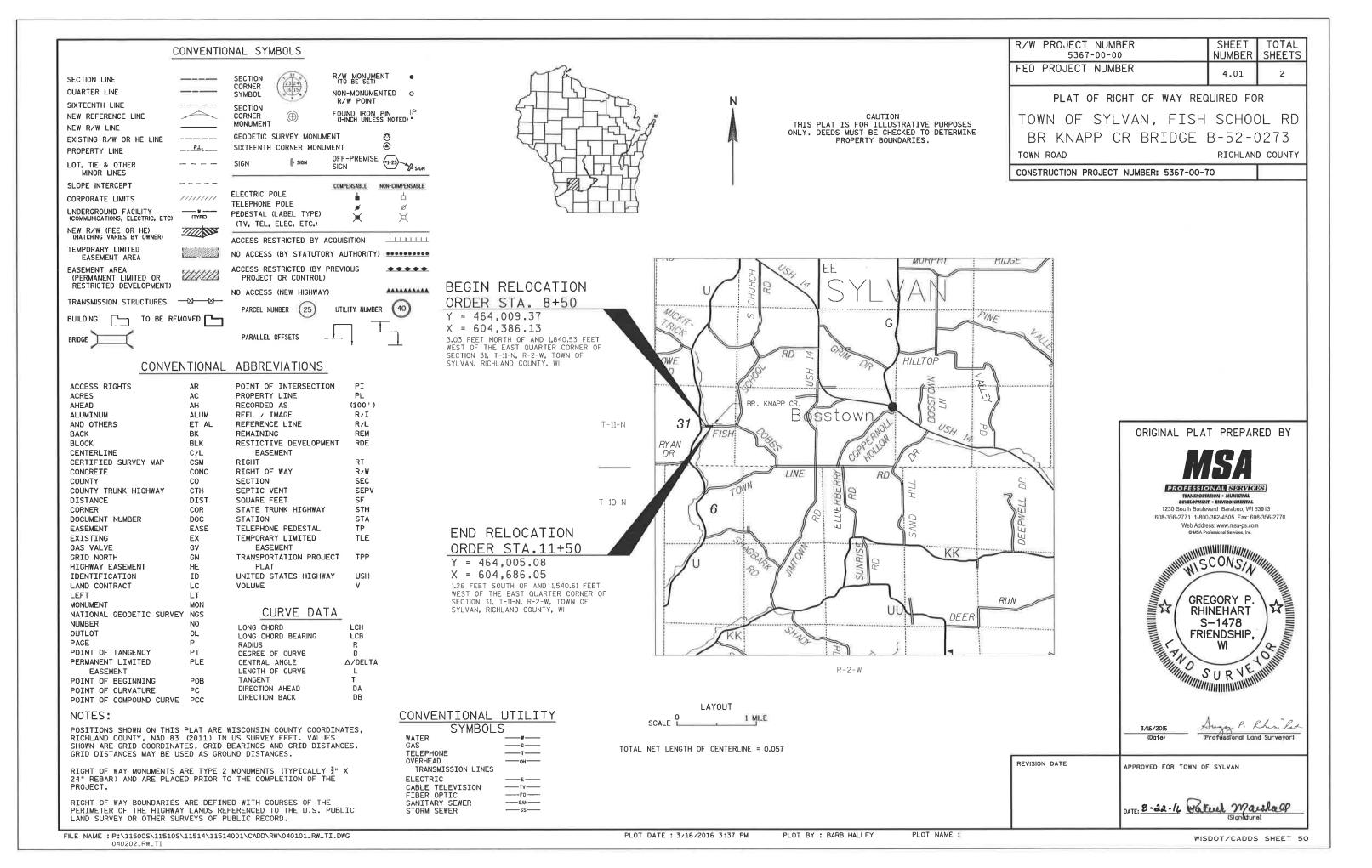
FILE NAME: P:\11500s\11510s\11514\11514001\Documents\Estimate\11514001\_MisoOty & Earthwork Borders.dgn

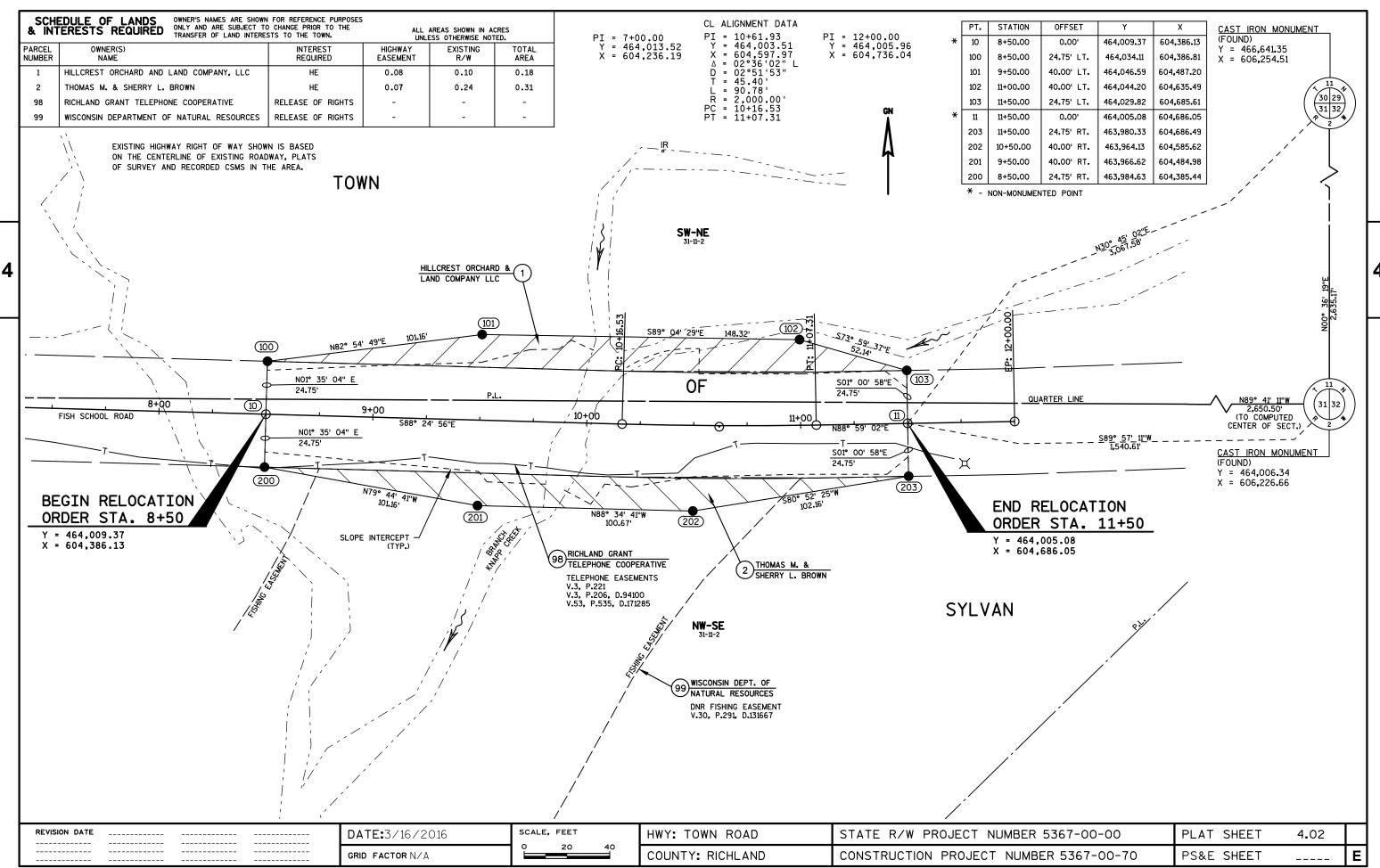
PLOT DATE : 5/6/2016

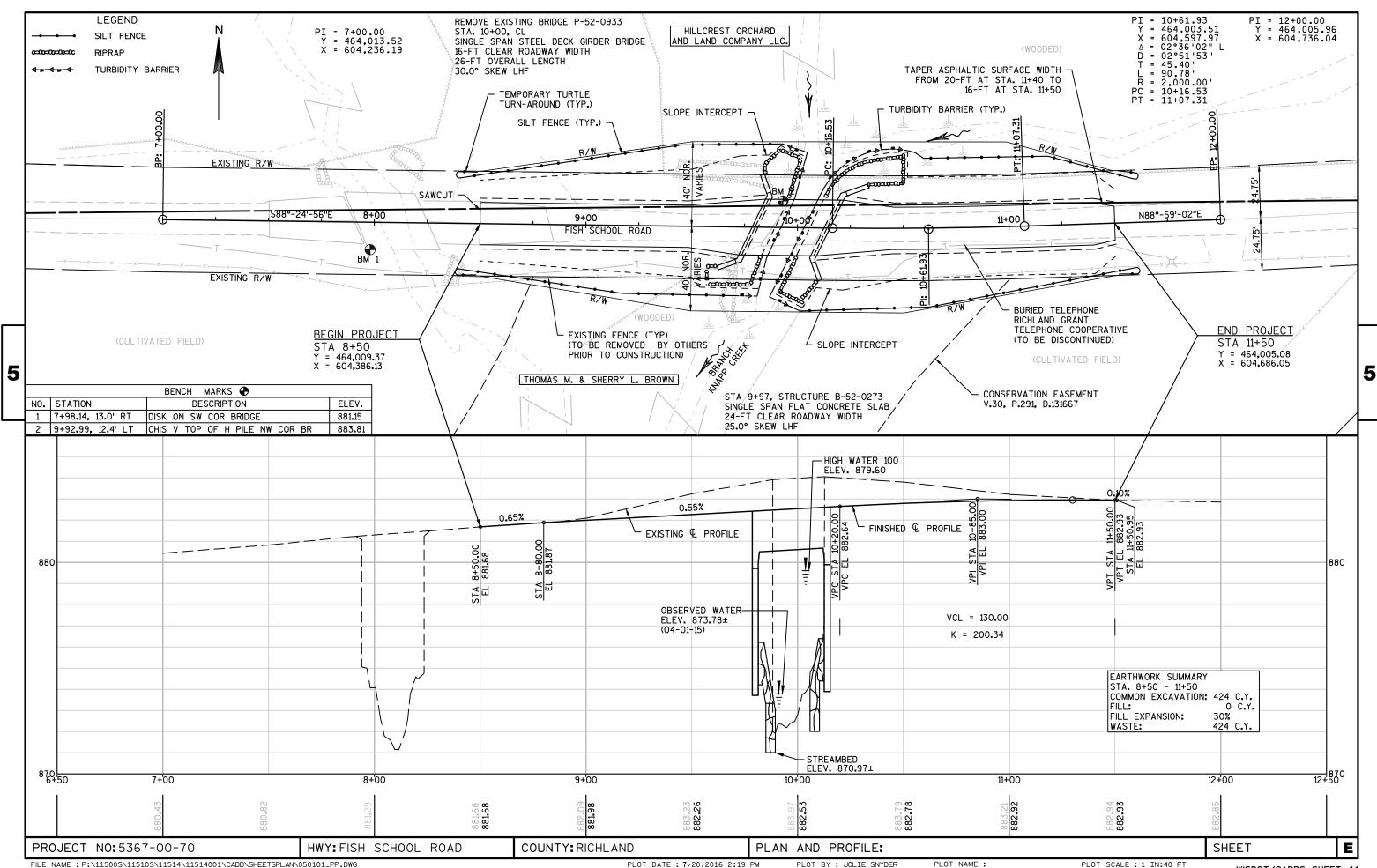
PLOT BY : janyder

PLOT NAME :

PLOT SCALE : 1:20 WISDOT/CADDS SHEET 43







## Standard Detail Drawing List

08E09-06	SILT FENCE
08E11-02	TURBI DI TY BARRI ER
12A03-10	NAME PLATE (STRUCTURES)
15A01-12A	MARKER POST FOR RIGHT-OF-WAY
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRI CADES AND SIGNS FOR MAINLINE CLOSURES
15C02-00B	SIGNING & MARKING FOR TWO LANE BRIDGES
13000-07	SIGNING & WARRING FOR INC LANE DRIDGES

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## TYPICAL APPLICATION OF SILT FENCE

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## PLAN VIEW SILT FENCE AT MEDIAN SURFACE DRAINS



#### **GENERAL NOTES**

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- $\bigcirc$  HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- 3 WOOD POSTS SHALL BE A MINIMUM SIZE OF 11/8" X 11/8" OF OAK OR HICKORY.
- 4) SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- (5) CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Cannestra

29-05 /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER

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#### **GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- 2 SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- (3) WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- (4) IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- (5) ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MIMIMUM BARRIER HEIGHT SHALL BE 2'GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WICHEVER IS GREATER.
- (6) FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- (7) ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- (8) USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.





SECTION C-C

TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02 /S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT ENGINEER  $\infty$ 

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#### TYPICAL NAME PLATE

(BRIDGES, CULVERTS, AND RETAINING WALLS)



NUMBERING DESIGNATION MULTI-UNIT STRUCTURES

#### **GENERAL NOTES**

NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- 1 EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- (2) REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SPREAD OPEN SO THE TOP OF LUG IS 11/4" WIDE

SECTION A-A

ALTERNATE LUG



ALTERNATE LUG

(FOR ATTACHMENT TO PRECAST STRUCTURES)

#### NAME PLATE (STRUCTURES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

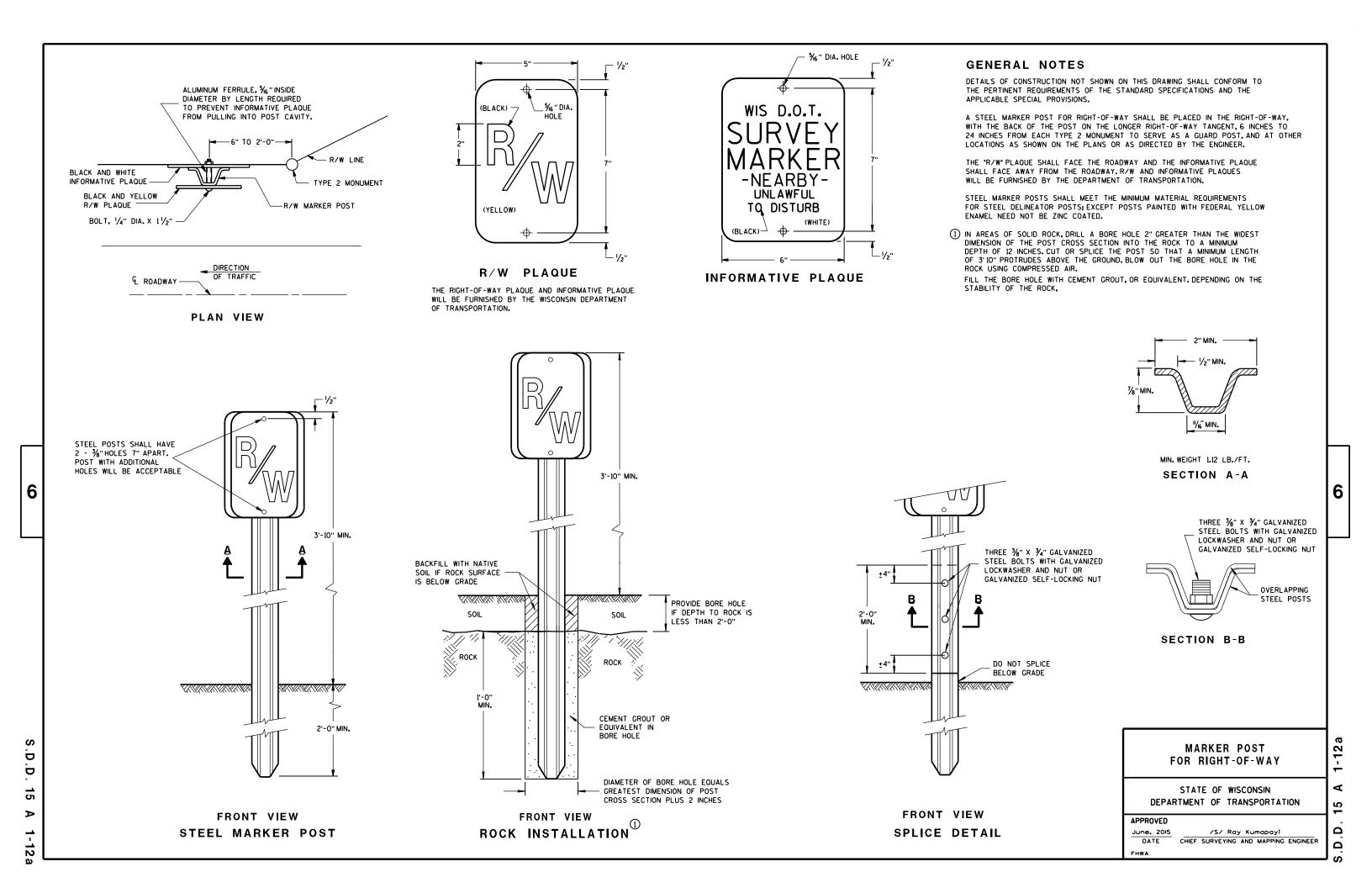
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3/26/IO /S/ SCOT BECKET

CHIEF STRUCTURAL DEVELOPMENT ENGINEER

D.D. 12 A

3-10





### ROAD CLOSURE BARRICADE DETAIL

APPROACH VIEW



#### DETAIL E LANE CLOSURE BARRICADE DETAIL APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

#### **GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30". R11-3, R11-4 AND R10-61 SHALL BE 60" X 30". M4-9 SHALL BE 30" X 24". M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.) M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.) M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.) MO5-1 AND MO6-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.) D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS. R1-1 SHALL BE 36" X 36".

- (1) TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT
- THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS. PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

#### BARRICADES AND SIGNS FOR MAINLINE CLOSURES

2

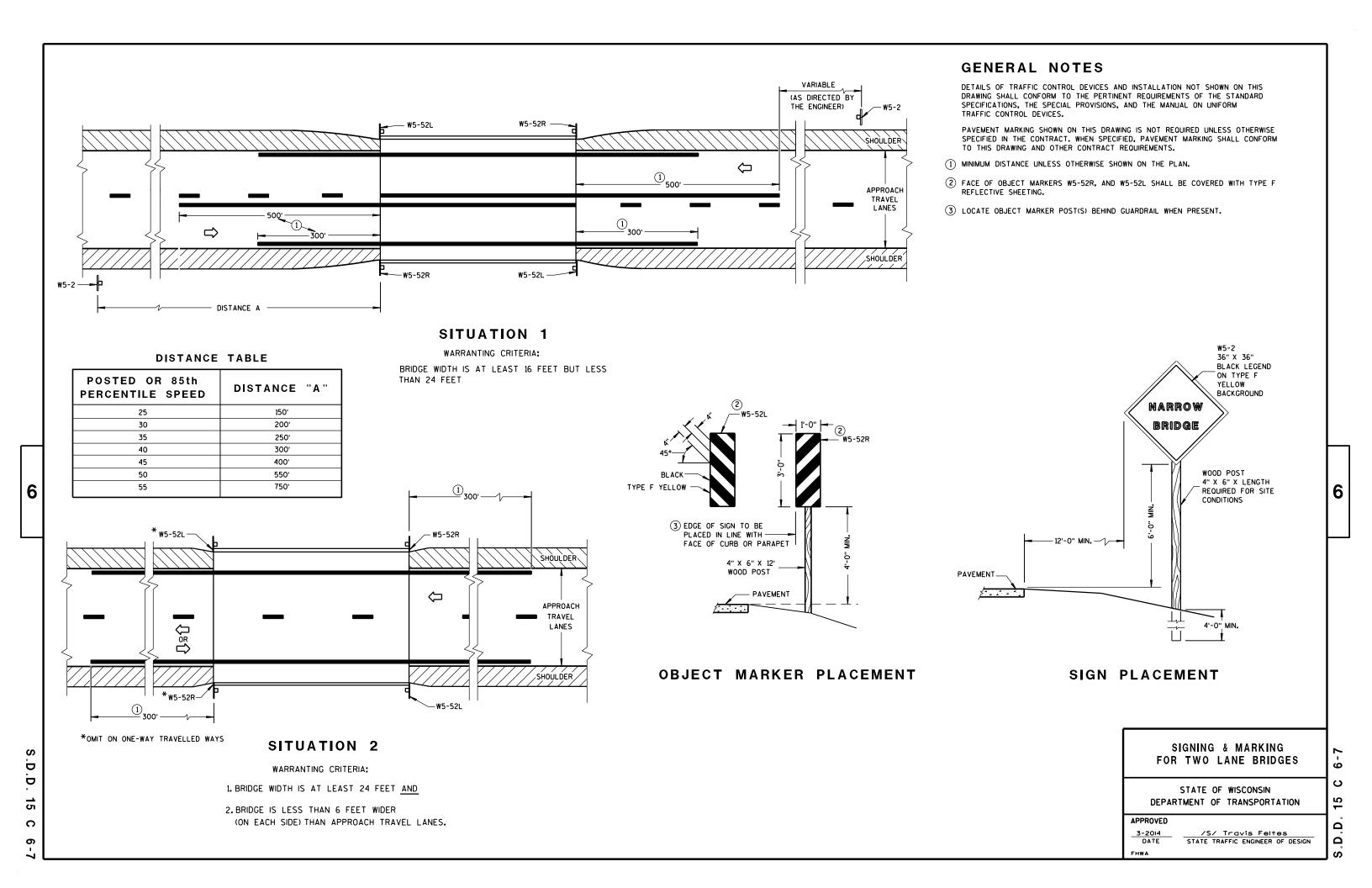
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STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

/S/ Peter Amakobe Atepe

STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER



## URBAN ARFA



RURAL AREA (See Note 2)



2' Min - 4' Max (See Note 6)



5'-3"(生) A POLICE AND A POL  $D^{-1}$ Outside Edae of Gravel

White Edgeline Location

\*\* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where

there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

HWY:

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

PLOT BY : mscj9h

#### GENERAL NOTES

- 1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
- 2. If signs are mounted on barrier wall, see A4-10 sign plate.
- 3. For expressways and freeways, mounting height is  $7'-3''(\pm)$  or 6'-3" (±) depending upon existence of a sub-sign.
- 4. Minimum mounting height for J assemblies (A2-1S) is  $7'-3''(\pm)$  or  $6'-3''(\pm)$ per urban or rural detail respectively.
- 5. Minimum mounting height for signs mounted on traffic signal poles is  $5' - 3'' (\pm)$ .
- 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
- 7. The (+) tolerance for mounting height is 3 inches.
- 8. Folding signs shall be mounted at a height of 5'-3'' ( $\pm$ ) or as directd by the Engineer.
- 9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3"  $(\pm)$ . The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3'' ( $\pm$ ).

#### POST EMBEDMENT DEPTH

Area of Sign	
Installation	D
( Sq. Ft.)	(Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

SHEET NO:

APPROVED

for State Traffic Engineer

DATE 7/23/15

PLATE NO. <u>A4-3.20</u>

FILE NAME : C:\CAEfiles\Projects\tr\_stdplate\A43.DGN

PROJECT NO:

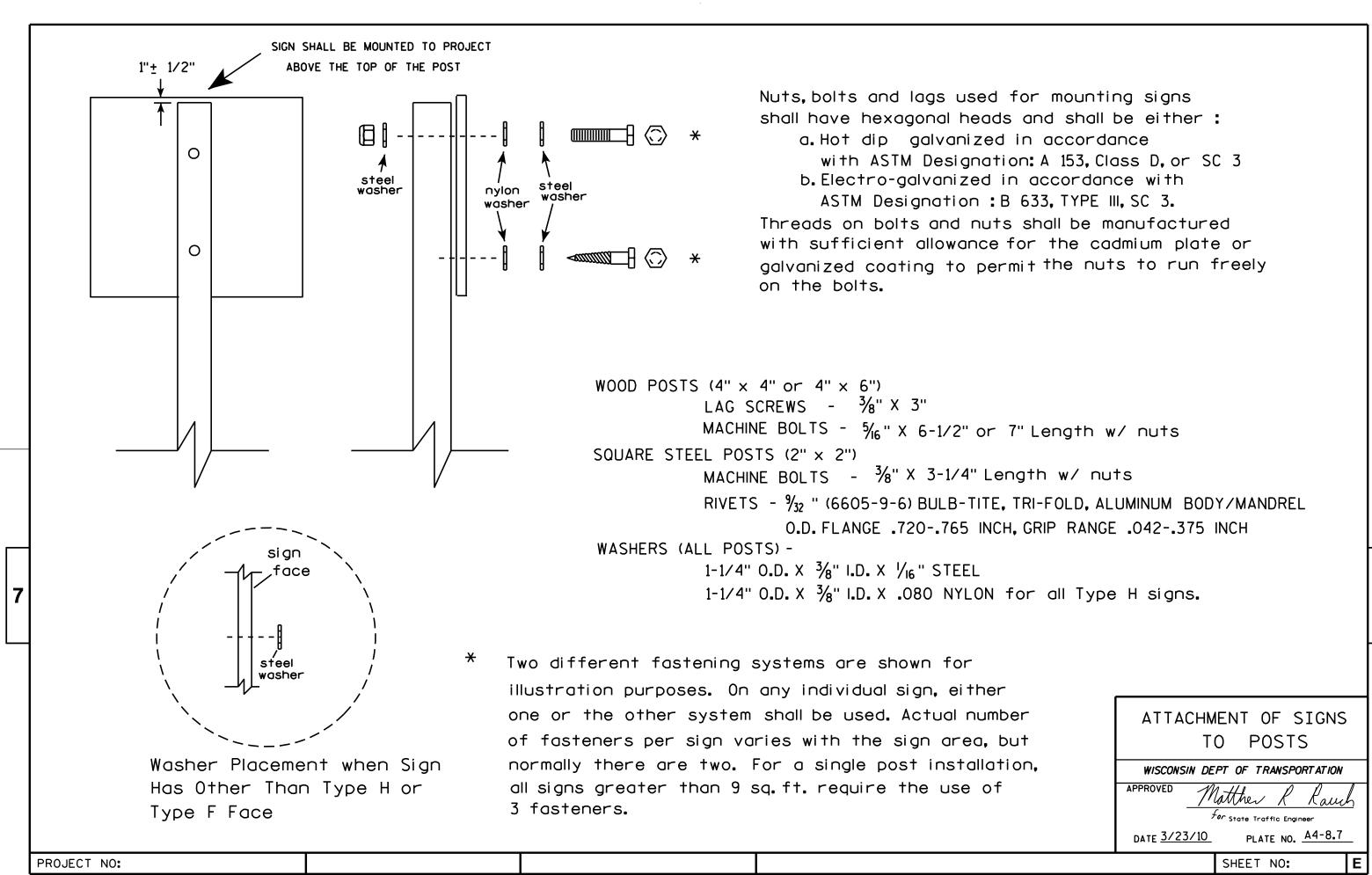
PLOT DATE: 23-JUL-2015 15:21

COUNTY:

PLOT NAME :

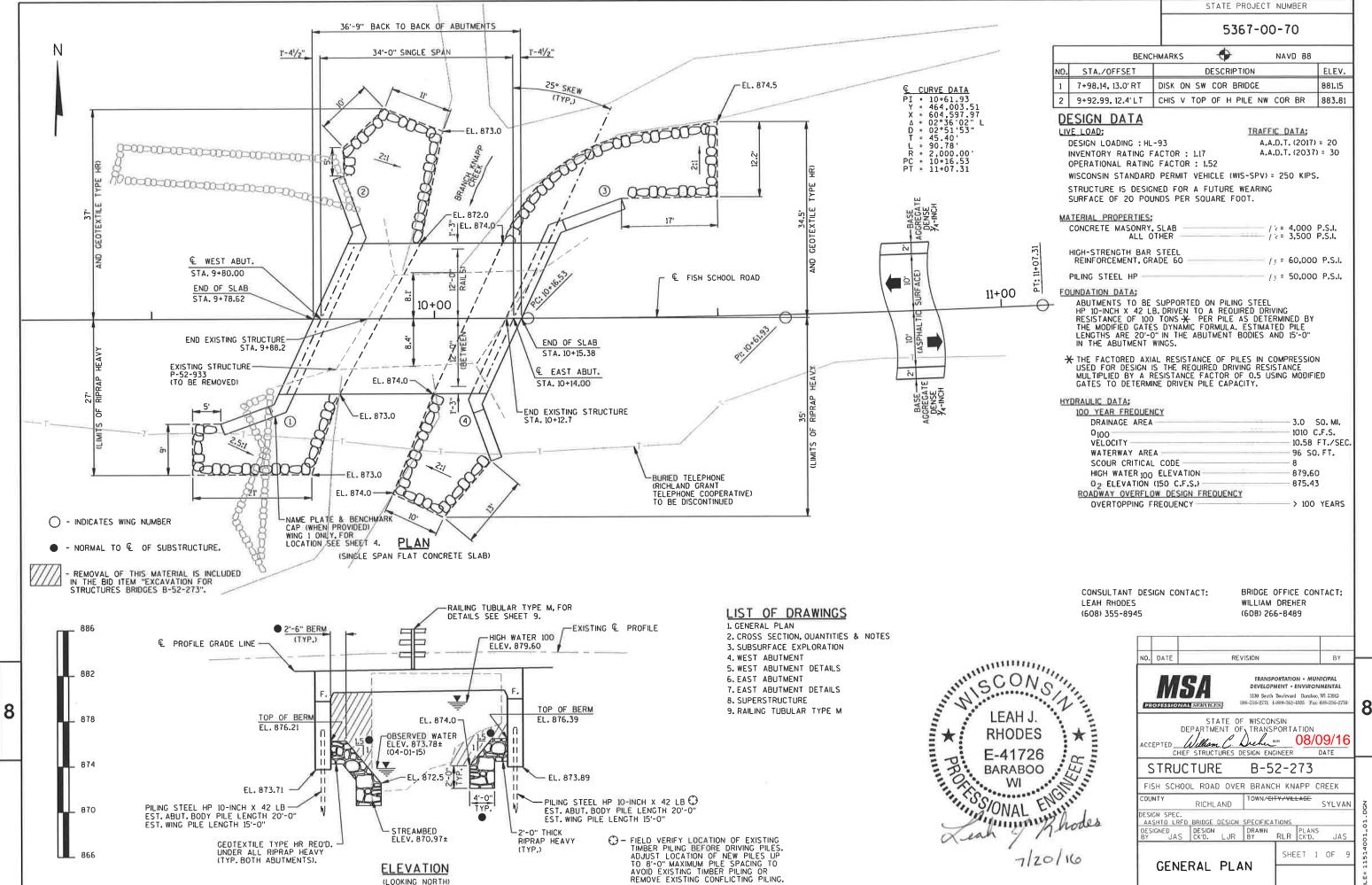
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WISDOT/CADDS SHEET 42





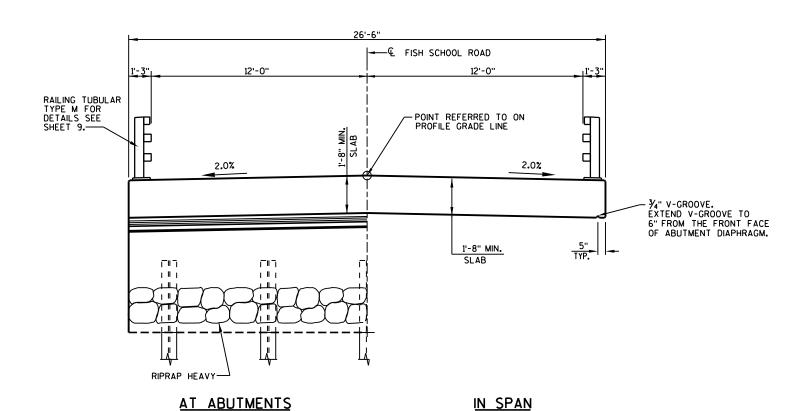




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FILE= 11514001\_01 DATE= 7/20/2016

5367-00-70



CROSS SECTION THRU BRIDGE (LOOKING EAST)

#### TOTAL ESTIMATED QUANTITIES

ITEM NUMBER	BID ITEM	UNIT	WEST ABUT.	EAST ABUT.	SUPER	TOTAL
203.0600.S.01	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00	LS	-	-	-	1
206.1000.01	EXCAVATION FOR STRUCTURES BRIDGES B-52-273	LS	-	-	-	1
210.1500	BACKFILL STRUCTURE TYPE A	TON	240	240	-	480
502.0100	CONCRETE MASONRY BRIDGES	CY	33	34	65	132
502.3200	PROTECTIVE SURFACE TREATMENT	SY	20	20	130	170
505.0400	BAR STEEL REINFORŒMENT HS STRUCTURES	LB	2165	2165	-	4330
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1610	1730	11270	14610
513.4061.01	RAILING TUBULAR TYPE M B-52-273	LF	-	-	77	77
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	6.5	6.5	-	13
550.1100	PILING STEEL HP 10-INCH x 42 LB	LF	130	130	-	260
606.0300	RI PRAP HEAVY	CY	75	80	-	155
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	90	90	-	180
645.0120	GEOTEXTILE TYPE HR	SY	135	150	-	285
	NON-BID ITEMS					
	PREFORMED FILLER	SIZE	-	-	-	1/2", 3/4"

#### **GENERAL NOTES**

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE FIRST DIGIT OF A THREE DIGIT BAR MARK AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFY THE BAR SIZE.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE TYPE HR TO THE LIMITS SHOWN ON SHEET 1 AND ON THE ABUTMENT SHEETS OR AS DIRECTED BY THE ENGINEER.

THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES" FOR THE ABUTMENTS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE, UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

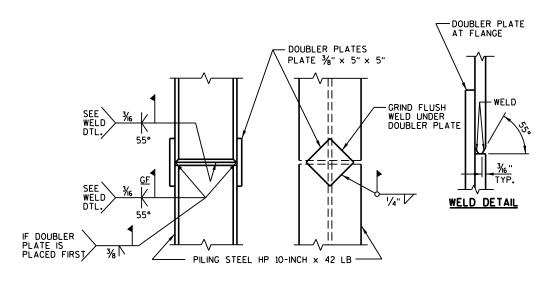
THIS STRUCTURE WILL REPLACE EXISTING STRUCTURE P-52-933, A 17 WIDE BY 24.5 FT. LONG STEEL DECK GIRDER BRIDGE WITH TIMBER DECK SUPPORTED ON TIMBER BACKED TIMBER PILE ABUTMENTS.

AT THE BACKFACE OF ABUTMENTS ALL EXCAVATED VOLUME NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE TYPE A. THE QUANTITY FOR "BACKFILL STRUCTURE TYPE A" IS CALCULATED BASED ON FIGURE 12.6-1 IN THE WISDOT BRIDGE MANUAL.

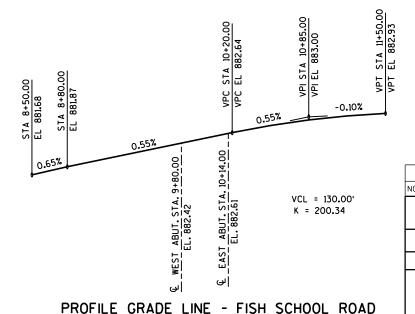
DO NOT PLACE FILL ABOVE 3'-0" FROM THE BOTTOM OF ABUTMENT UNTIL THE SUPERSTRUCTURE IS IN PLACE.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP AND EDGES OF SLAB, TO THE OUTSIDE 1'-O" OF THE UNDERSIDE OF SLAB, TO THE TOPS OF WINGS, AND TO THE EXPOSED FRONT FACES OF WINGS.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO USGS NAVD 88 (96 ADJUSTED). BENCHMARK REFERENCES AT THE PROJECT SITE WERE SET BY THE CONSULTANT USING GPS TECHNOLOGY.



#### PILE SPLICE DETAILS

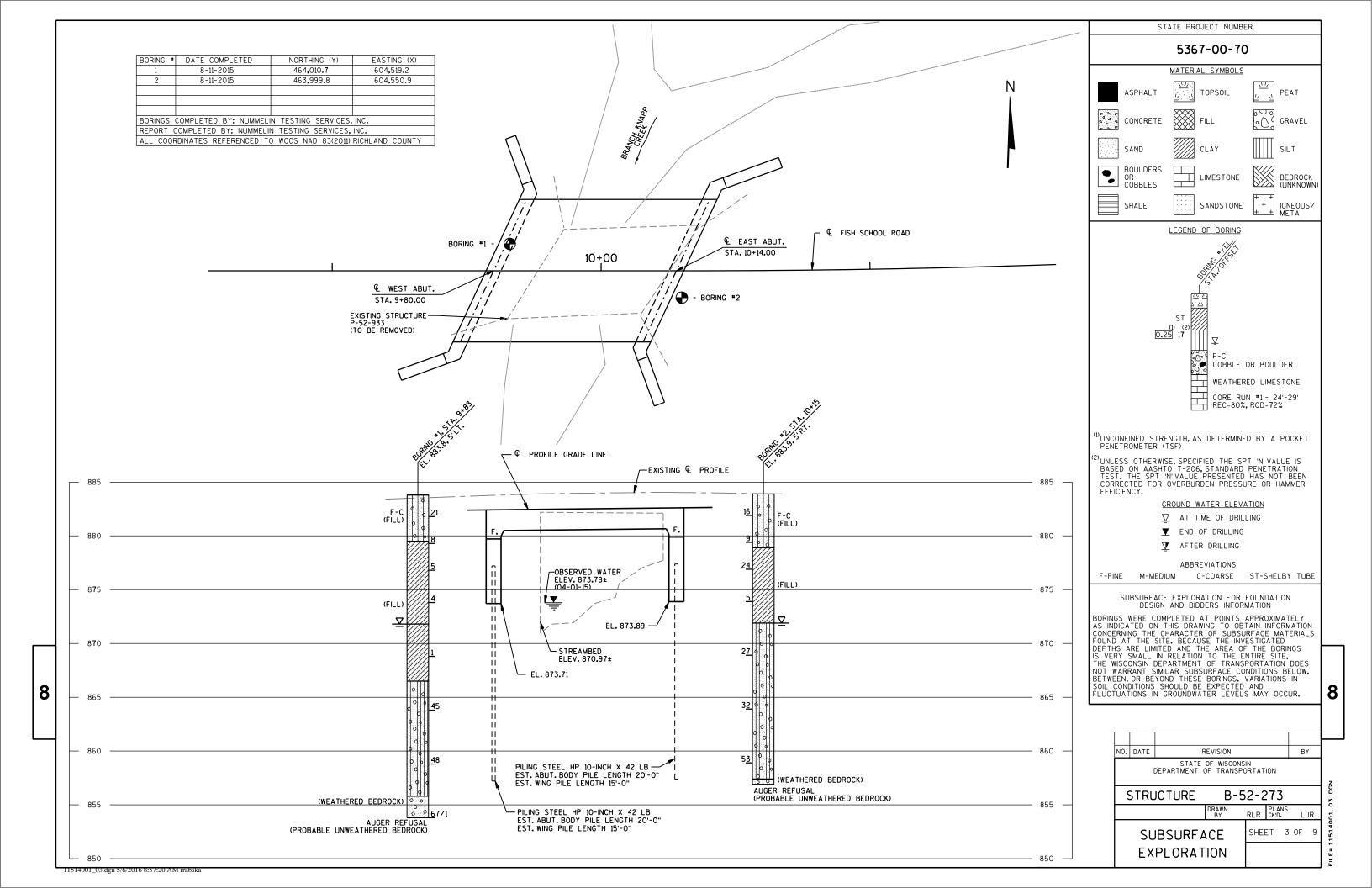


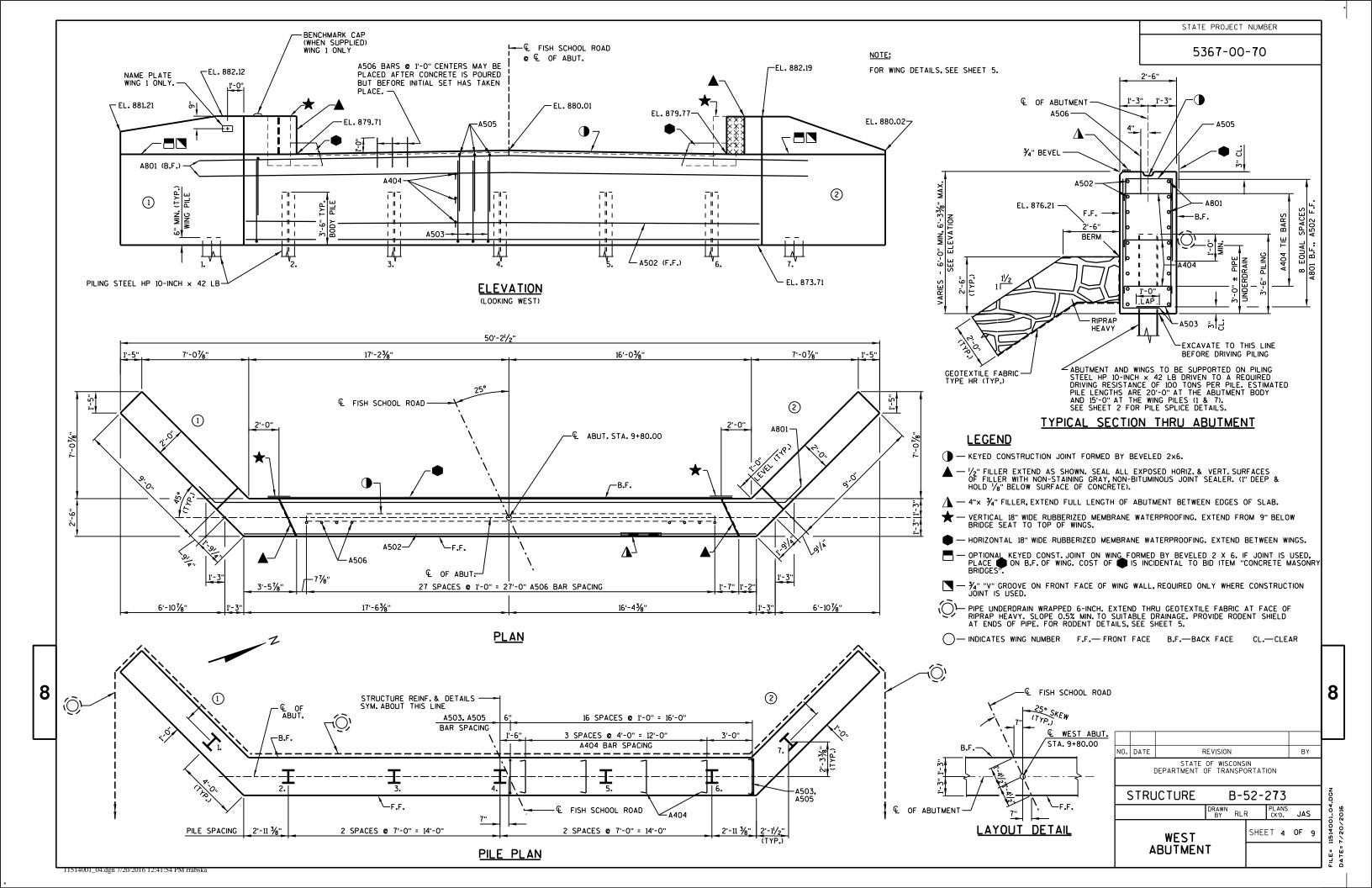
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION STRUCTURE B-52-273

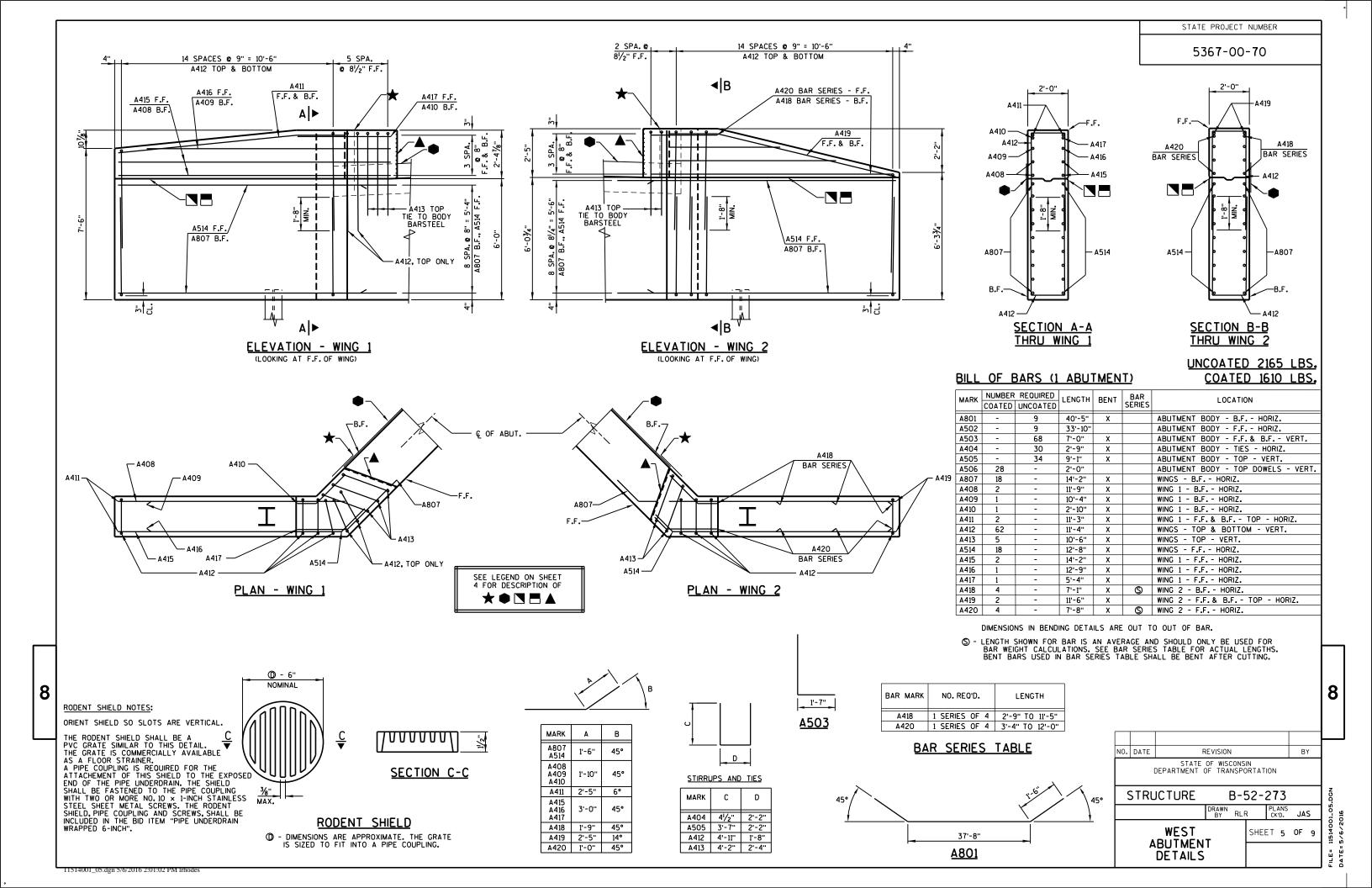
> CROSS SECTION, OUANTITIES & NOTES

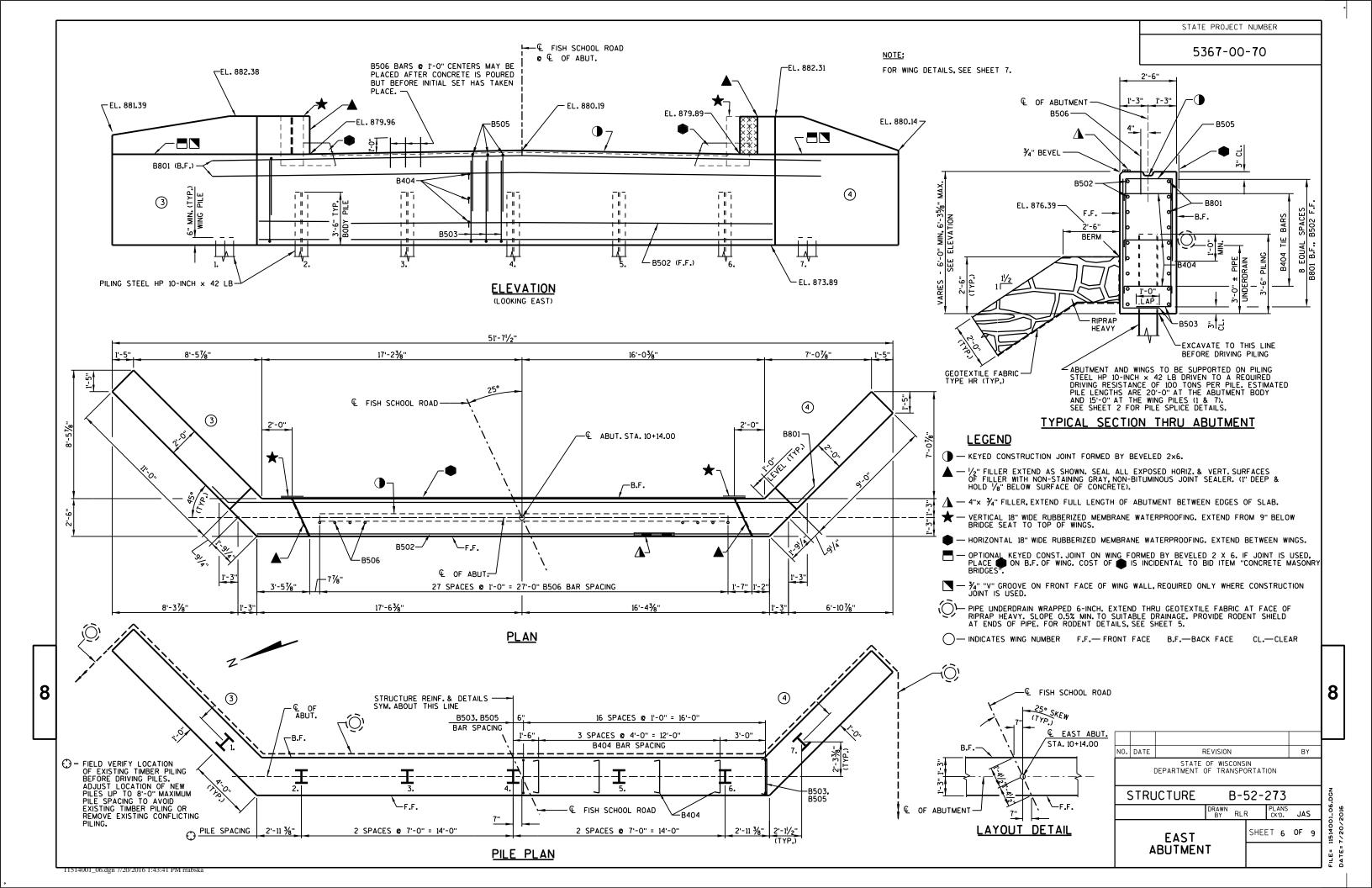
SHEET 2 OF 9

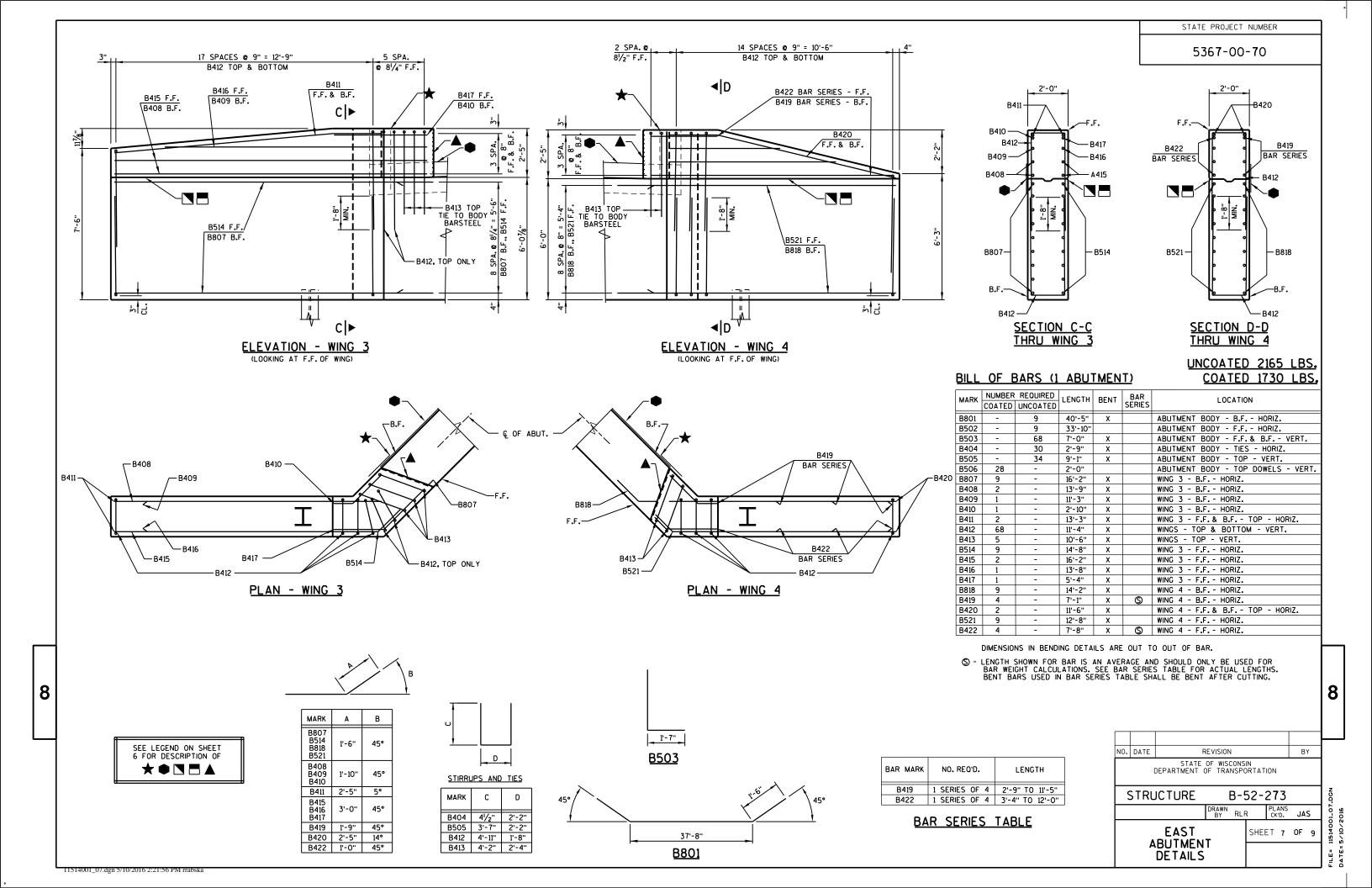
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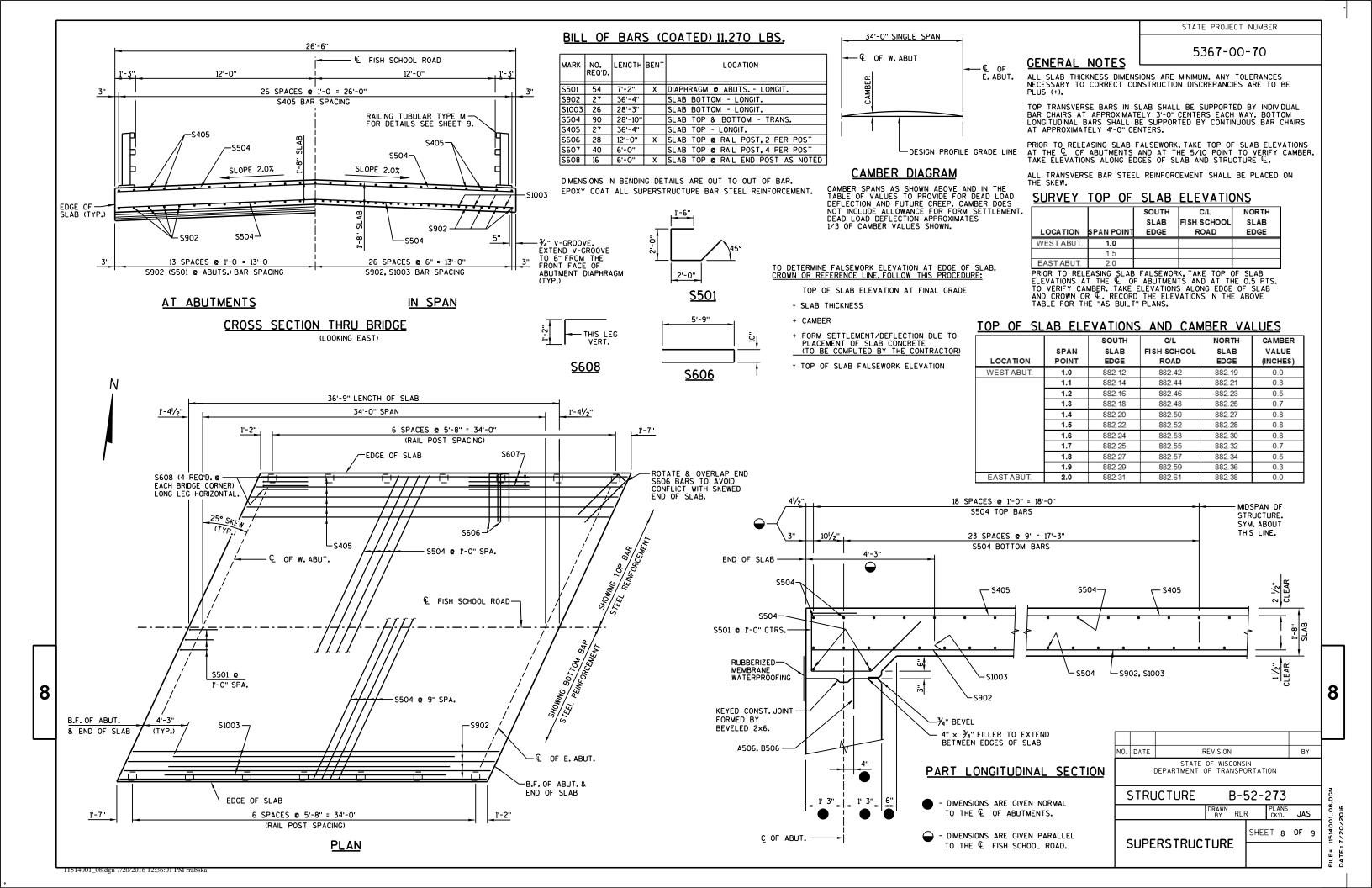


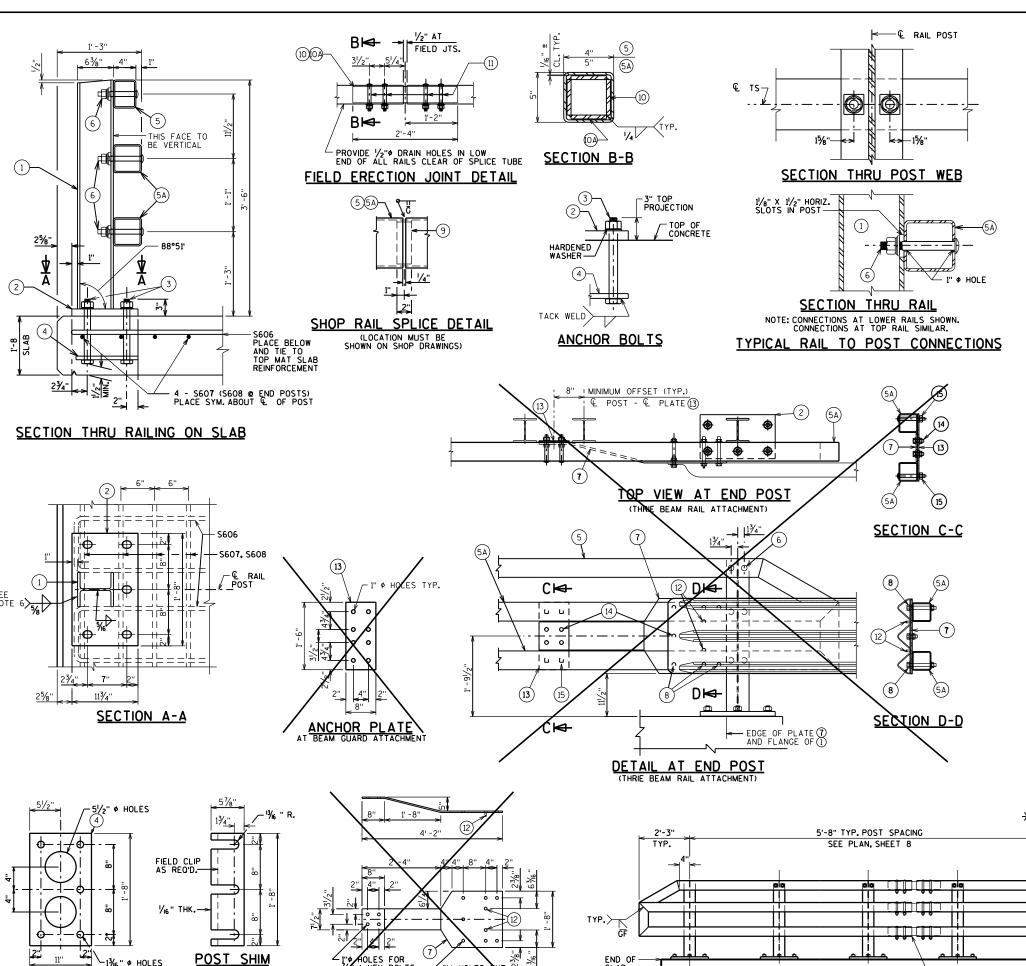












BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT

DETAIL

ANCHÓR BOLTS

**ANCHOR PLATE** 

5367-00-70

STATE PROJECT NUMBER

#### <u>LEGEND</u>

- ① W6 x 25 WITH 11/8" X 11/2" HORIZ SLOTS ON EACH SIDE OF POST FOR BOLT NO.6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE  $1^1\!/4^n \times 1^1\!/4^n \times 1$
- (3) ASTM A449 11/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 RED'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-3" LONG.
- 4 %" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1%" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- (5) TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO.1 WITH NO.6.
- (5A) TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO.1 WITH NO.6.
- 6 %" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, \%" X 1\%" X 1\%" WASHER, AND LOCK WASHER (2 REO'D. AT EACH RAIL TO POST LOCATION.)
- \* (7) 1/2" THK.BACK-UP PLATE WITH 2 7/8" X 1/2" THREADED SHOP WELDED STUDS (NO. 12).
  BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY.
  PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- $\bigstar$  1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR % DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- 9 SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- $\boxed{10}~3\%$  " X ~35% " X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- (0) %" x 25%" x 2'-4" PLATE USED IN NO. 5, %" x 35%" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- (1) % \* A 325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE % " X 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS IN PLATE NO. 10A.
- $\star$  (2) %" DIA. X 1 $\frac{1}{2}$ " LONG THREADED SHOP WELDED STUDS (2 REO'D).
- $\star$  (3) %" x 8" x 1'-6" anchor plate. Bolt to rail as shown in detail. Reo'd at thrie beam guard rail attachments only. Place sym. about tubes no.5a.
- \* (4) %" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQUIRED).
- $\pm$  (5) "  $\phi$  holes in Tubes no.5a for %" Dia.A325 round head bolt with nut, washer, and lock washer (4 reod.). 4 holes in Tubes.

#### **GENERAL NOTES**

- 1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-52-273" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- 3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
- 4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- 7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REO'D. FOR ALIGNMENT.
- 8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- 9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
- 10. PAINTING IS NOT REQUIRED

PART ELEVATION OF RAILING

WINGS 1 & 3 1'-7"

- 11. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).
- 🛨 12. DO NOT FURNISH ITEMS 7, 8, 12, 13, 14 AND 15. THRIE BEAM RAIL ATTACHMENT IS NOT INCLUDED.



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#### PROJECT I.D. 5367-00-70 EARTHWORK SUMMARY

STA	EXCAVATION COMMON CY	EXCAVATION ROCK CY	FILL (1) CY	EXPANDED FILL (2) CY	WASTE CY	BORRO CY
	Ci	CT	Ci	Ci	Ci	Ci
8+50.00	50	•	•	•		
	52	0	0	0	52	-52
9+00.00						
	89	0	0	0	89	-89
9+50.00						
	70	0	0	0	70	-70
9+78.62						
	STRU	ICTURE B-52-0273				
10+15.38						
	81	0	0	0	81	-81
10+50.00						
10.00.00	85	0	0	0	85	-85
11+00.00	00	V	O	O	00	00
11+00.00	47	0	0	0	47	-47
44 50.00	47	U	0	0	47	-47
11+50.00						
SUBTOTALS						
WEST APPROACH	211	0	0	0	211	-211
EAST APPROACH	213	0	0	0	213	-213
TOTALS	424	0	0	0	424	-424

(2) - FILL EXPANSION 30%

PROJECT NO: 5367-00-70 COUNTY: RICHLAND EARTHWORK HWY: FISH SCHOOL ROAD

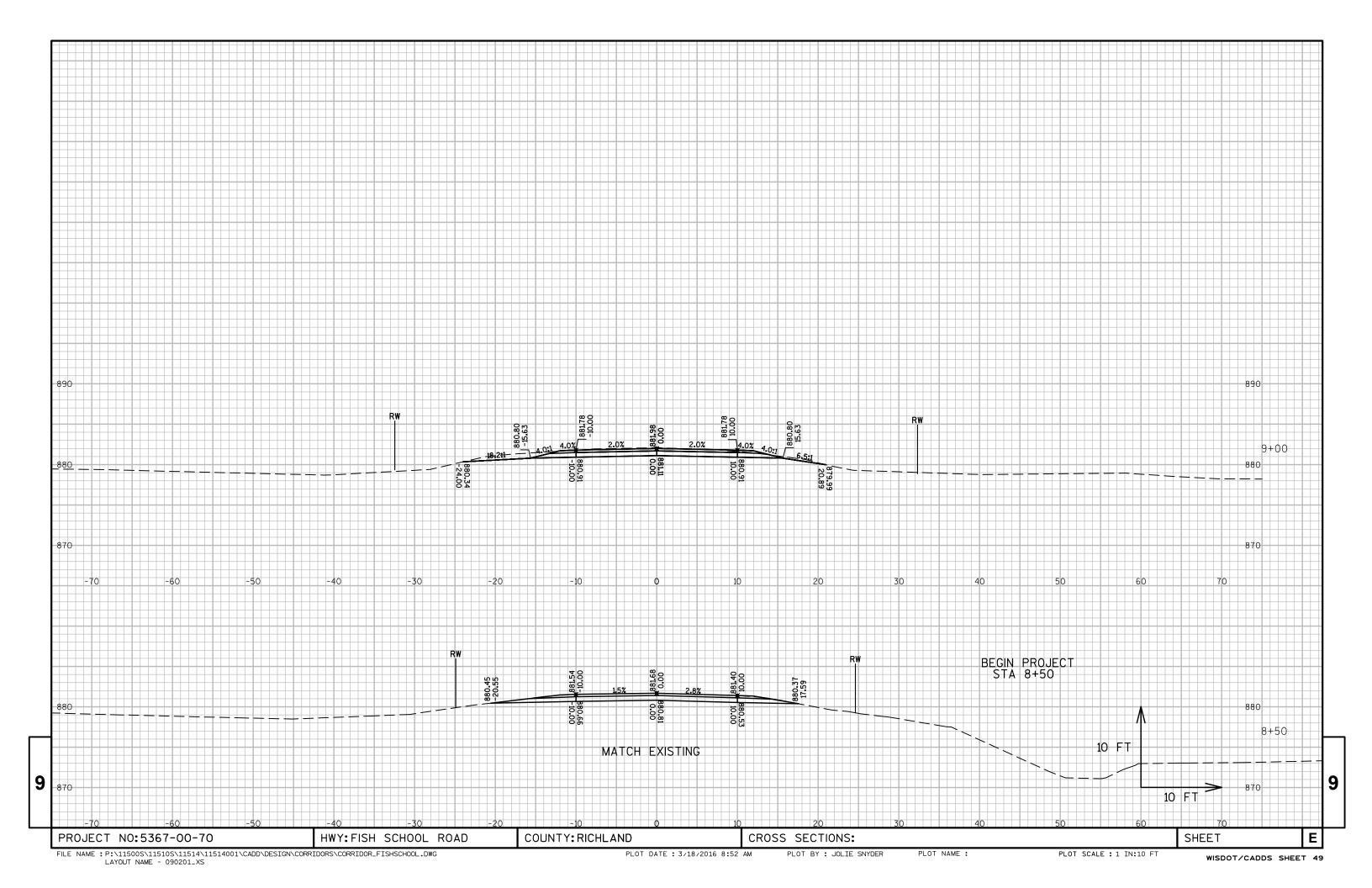
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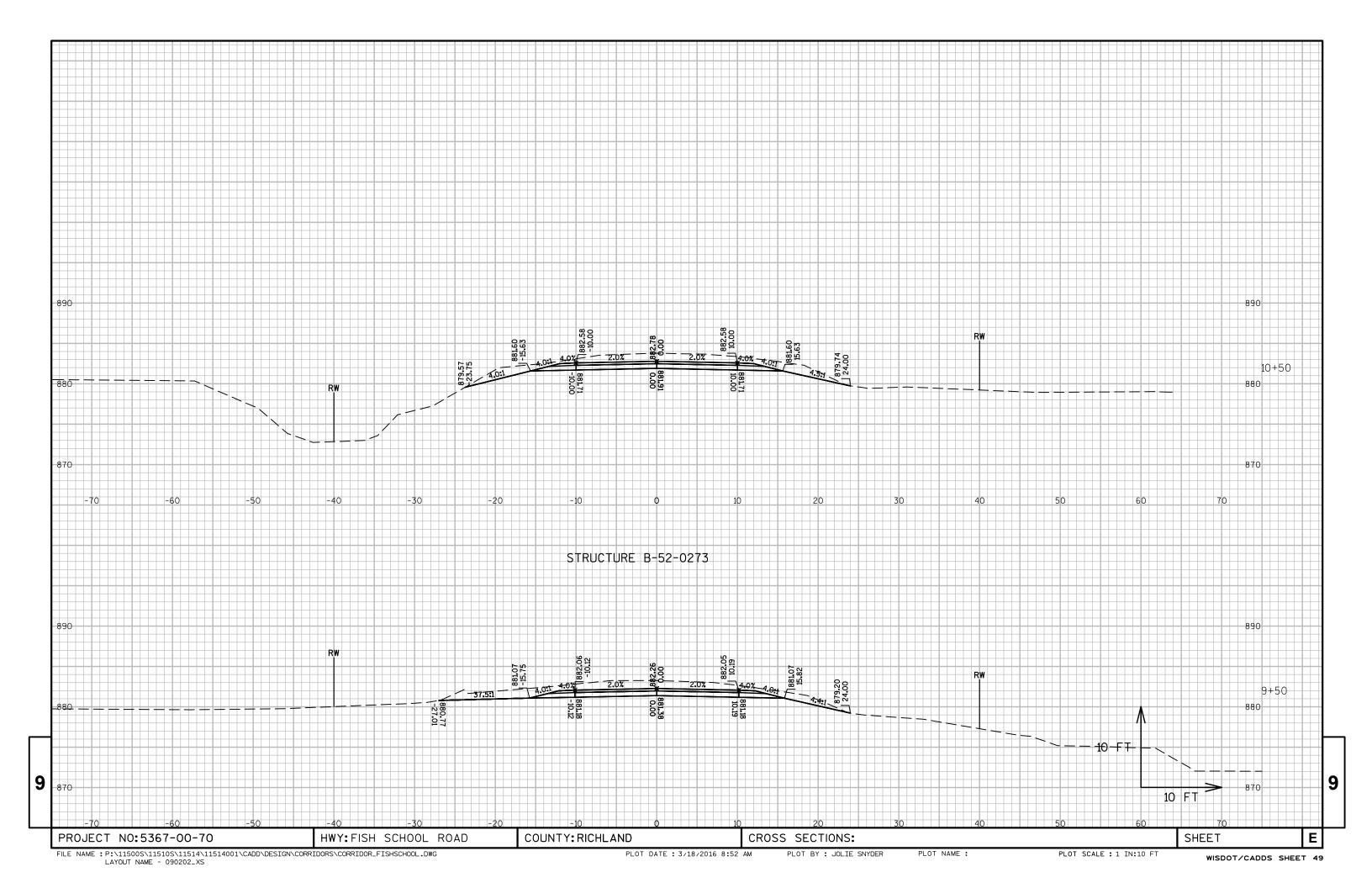
WISDOT/CADDS SHEET 49

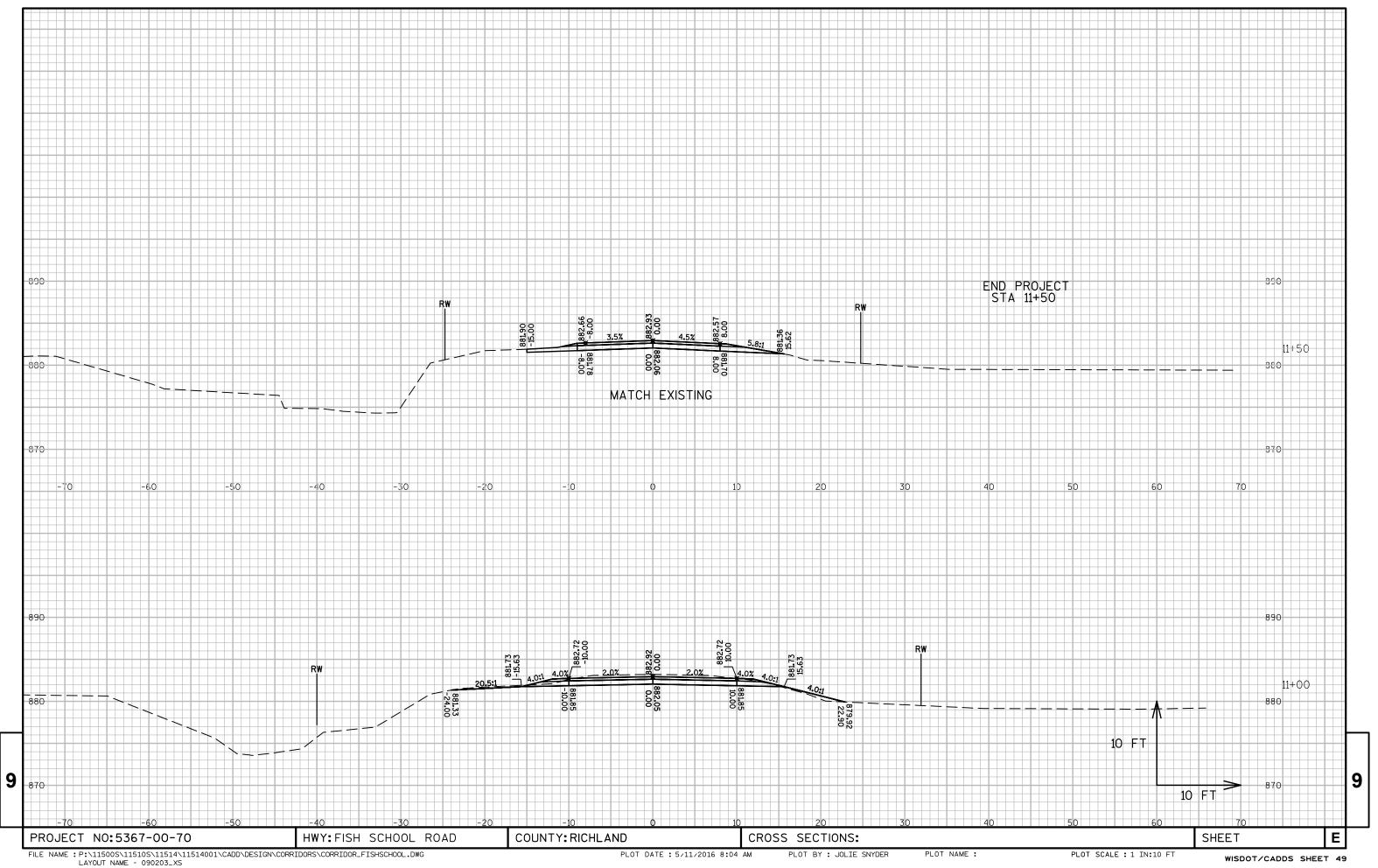
SHEET

PLOT BY : janyder

PLOT NAME :







Notes



# Wisconsin Department of Transportation

Dedicated people creating transportation solutions through innovation and exceptional service.

http://www.dot.wisconsin.gov