

GRE
PROJECT ID: 1581-14-70
WITH:

COUNTY: PRICE

| DECEMBER 2016 ORDER OF SHEETS | | |
|----------------------------------|------------------------------|--|
| Section No. 1 | Title | |
| Section No. 2 | Typical Sections and Details | |
| Section No. 3 | Estimate of Quantities | |
| Section No. 3 | Miscellaneous Quantities | |
| Section No. 5 | Plan Details | |
| Section No. 6 | Standard Detail Drawings | |
| Section No. 7 | Sign Plates | |
| Section No. 9 | Cross Sections | |

TOTAL SHEETS = 102



| DESIGN DESIGNATION | | |
|--------------------|---------|--|
| A.A.D.T. 2017 | 1100 | |
| A.A.D.T. 2037 | 1300 | |
| D.H.V. 2017 | 180 | |
| D.D. | 61/39 | |
| T. | 25.0% | |
| DESIGN SPEED | 60 MPH | |
| ESALS | 598,600 | |

CONVENTIONAL SYMBOLS

| PLAN | |
|--------------------------------|--|
| CORPORATE LIMITS | |
| PROPERTY LINE | |
| LOT LINE | |
| LIMITED HIGHWAY EASEMENT | |
| EXISTING RIGHT OF WAY | |
| PROPOSED OR NEW R/W LINE | |
| SLOPE INTERCEPT | |
| REFERENCE LINE | |
| EXISTING CULVERT | |
| PROPOSED CULVERT (Box or Pipe) | |
| COMBUSTIBLE FLUIDS | |
| MARSH AREA | |
| WOODED OR SHRUB AREA | |

| PROFILE | |
|---------------------------------------------|--|
| GRADE LINE | |
| ORIGINAL GROUND | |
| MARSH OR ROCK PROFILE (To be noted as such) | |
| SPECIAL DITCH | |
| GRADE ELEVATION | |
| CULVERT (Profile View) | |
| UTILITIES | |
| ELECTRIC | |
| FIBER OPTIC | |
| GAS | |
| SANITARY SEWER | |
| STORM SEWER | |
| TELEPHONE | |
| WATER | |
| UTILITY PEDESTAL | |
| POWER POLE | |
| TELEPHONE POLE | |

| LAYOUT | |
|------------------|---------|
| SCALE | 0 1 MI. |
| ROCK | |
| LABEL | |
| E | |
| FO | |
| G | |
| SAN | |
| SS | |
| T | |
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| LAYOUT | |
|--------|--|
|--------|--|

GENERAL NOTES

UNLESS NOTED ON THE PLAN, ALL STATIONS AND OFFSETS ARE REFERENCED FROM USH 8 CL.

MAINTAIN THE EXISTING SUPERELEVATION RATES. EXISTING SUPERELEVATION TRANSITIONS WERE CONSTRUCTED WITH TWO THIRDS OF LENGTH OF RUNOFF ON THE TANGENT APPROACH AND ONE THIRD OF THE LENGTH ON THE CURVE.

WHEN THE PLAN QUANTITY OF THE ITEM ASPHALTIC PAVEMENT IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE COURSE SHOWN ON THE PLAN IS APPROXIMATE & THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

THE LOCATIONS OF EXISTING OR PROPOSED UTILITIES, AS NOTED ON THE PLANS, ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

ALL FIELD, PRIVATE, AND COMMERICAL ENTRANCES SHALL BE RESTORED IN KIND. LIMITS TO BE DETERMINED BY THE ENGINEER.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY LOCAL MUNICIPALITY OR PUBLIC AGENCY WHICH IS NOT A MEMBER OF DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

THE CONTRACTOR WILL BE RESPONSIBLE FOR RESHAPING AND SEEDING ANY PREVIOUSLY GRASSED AREAS WHICH ARE DISTURBED BY THEIR OPERATION OUTSIDE OF THE NORMAL CONSTRUCTION LIMITS.

| PAVEMENT LOCATION | TOTAL PAVEMENT THICKNESS | LAYERS | PAVEMENT TYPE |
|-------------------|--------------------------|-----------|---------------|
| USH 8 | 4" | 1¾" UPPER | 4 LT 58-28 S |
| | | 2¼" LOWER | 3 LT 58-28 S |



Dial **811** or (800) 242-8511

www.DiggersHotline.com

UTILITY CONTACTS

XCEL ENERGY - ELECTRIC TRANSMISSION
DAWN SCHULTZ
1414 W. HAMILTON AVE.
P.O. BOX 8
EAU CLAIRE, WI 54702-0008
DAWN.SCHULTZ@XCELENERGY.COM

PRICE ELECTRIC COOPERATIVE INC - ELECTRICITY
BEN ORYSEN
P.O. BOX 110
PHILLIPS, WI 54555
PHONE (800) 884-0881

PRICE COUNTY TELEPHONE COMPANY -
COMMUNICATION LINE
JOHN MESS
P.O. BOX 108
PHILLIPS, WI 54555
PHONE (715) 339-2151

WDNR CONTACT

WISCONSIN DNR
MR. SHAWN HASELEU
810 W. MAPLE STREET
SPOONER, WI 54801
OFFICE (715) 635-4228
Shawn.Haseleu@wisconsin.gov

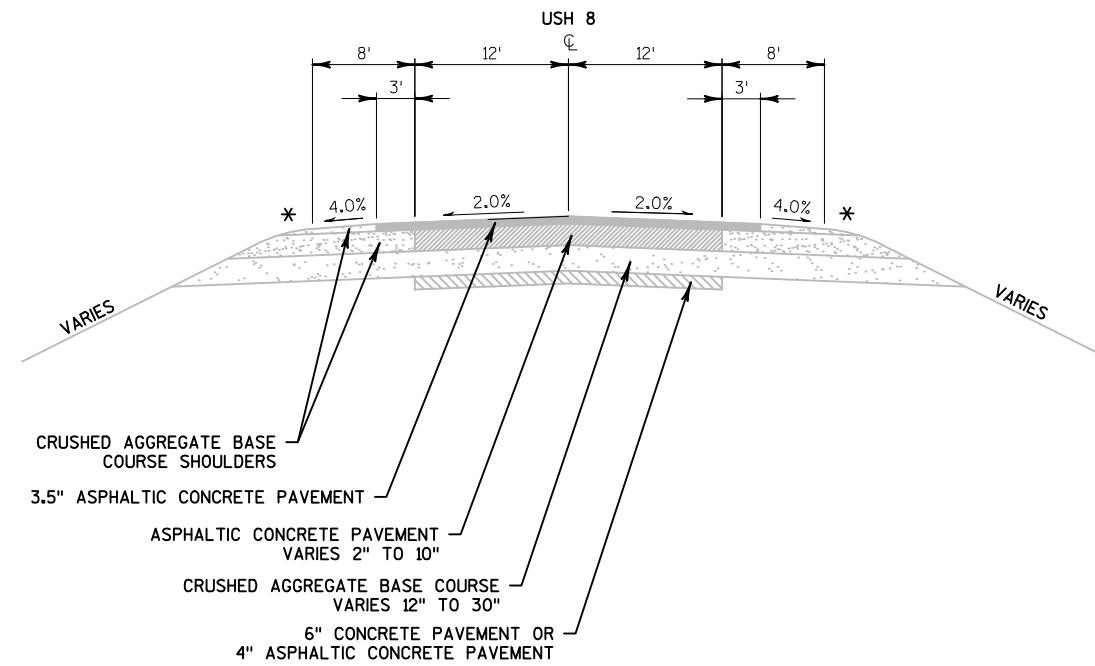
ORDER OF DETAIL SHEETS

GENERAL NOTES
PROJECT OVERVIEW
TYPICAL SECTIONS (EXISTING AND FINISHED)
CONSTRUCTION DETAILS
INTERSECTION DETAILS
EXISTING SIGNING
PERMANENT SIGNING/PAVEMENT MARKING
PLAN DETAILS
CROSS SECTIONS

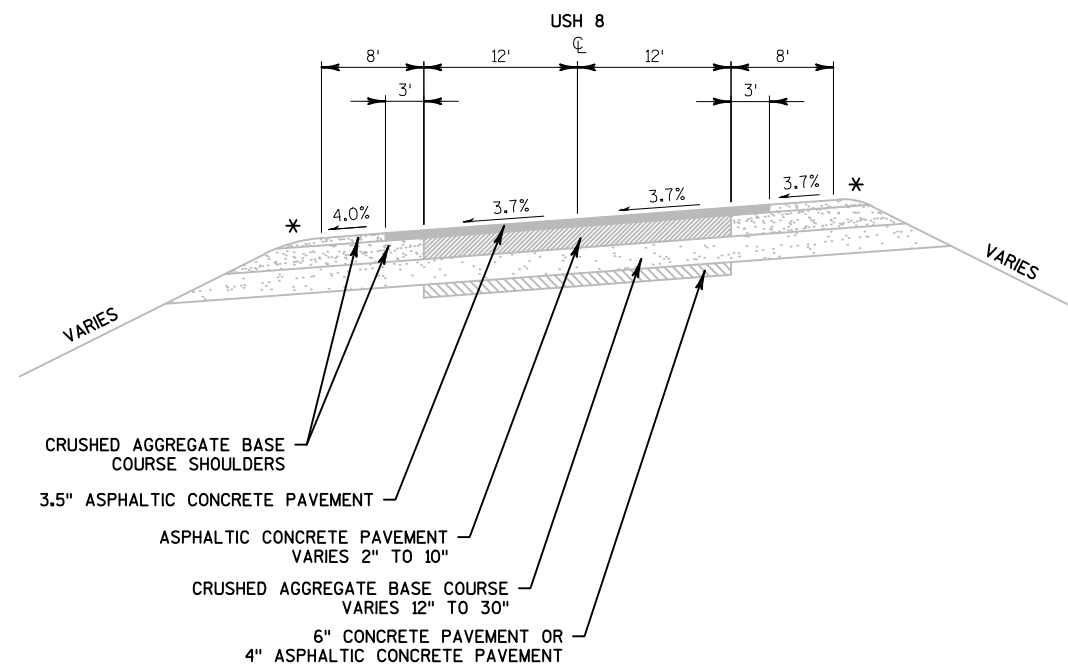
PAVEMENT BORING LOG

| NUMBER | STATION "APPROXIMATE" | OFFSET | PAVEMENT | UNDERLYING MATERIAL |
|--------|--------------------------|----------|------------|------------------------|
| 1 | STA. 612+60 | 10.0' RT | 12.5" HMA | CABC |
| 2 | STA. 629+50 | 8.5' LT | 6.5" HMA | CABC |
| 3 | STA. 645+80 | 5.5' RT | 8.0" HMA | CABC |
| 4 | STA. 662+00 | 8.0' LT | 7.0" HMA | CABC |
| 5 | STA. 678+10 | 5.0' RT | 7.75" HMA | CABC |
| 6 | STA. 694+40 | 7.5' LT | 13.25" HMA | CABC |
| 7 | STA. 711+20 | 6.0' RT | 12.25" HMA | CABC |
| 8 | STA. 728+10 | 8.0' LT | 10.0" HMA | CABC |
| 9 | STA. 744+50 | 6.0' RT | 12.0" HMA | CABC |
| 10 | STA. 761+10 | 7.0' LT | 11.0" HMA | CABC |
| 11 | STA. 777+80 | 5.0' RT | 11.0" HMA | CABC |
| 12 | STA. 794+10 | 7.0' LT | 9.5" HMA | CABC |
| 13 | STA. 809+40 | 5.0' RT | 12.75" HMA | CABC |
| 14 | STA. 825+00 | 6.0' LT | 9.5" HMA | CABC |
| 15 | STA. 840+30 | 5.5' RT | 10.25" HMA | CABC |
| 16 | STA. 856+00 | 5.0' LT | 5.75" HMA | CABC |
| 17 | STA. 872+00 | 5.0' RT | 4.25" HMA | CABC |
| 18 | STA. 887+00 | 6.9' LT | 5.5" HMA | CABC |
| 19 | STA. 902+40 | 5.0' RT | 5.75" HMA | CABC |
| 20 | STA. 917+80 | 5.5' LT | 5.0" HMA | CABC |
| 21 | STA. 933+30 | 7.0' RT | 4.75" HMA | CABC |





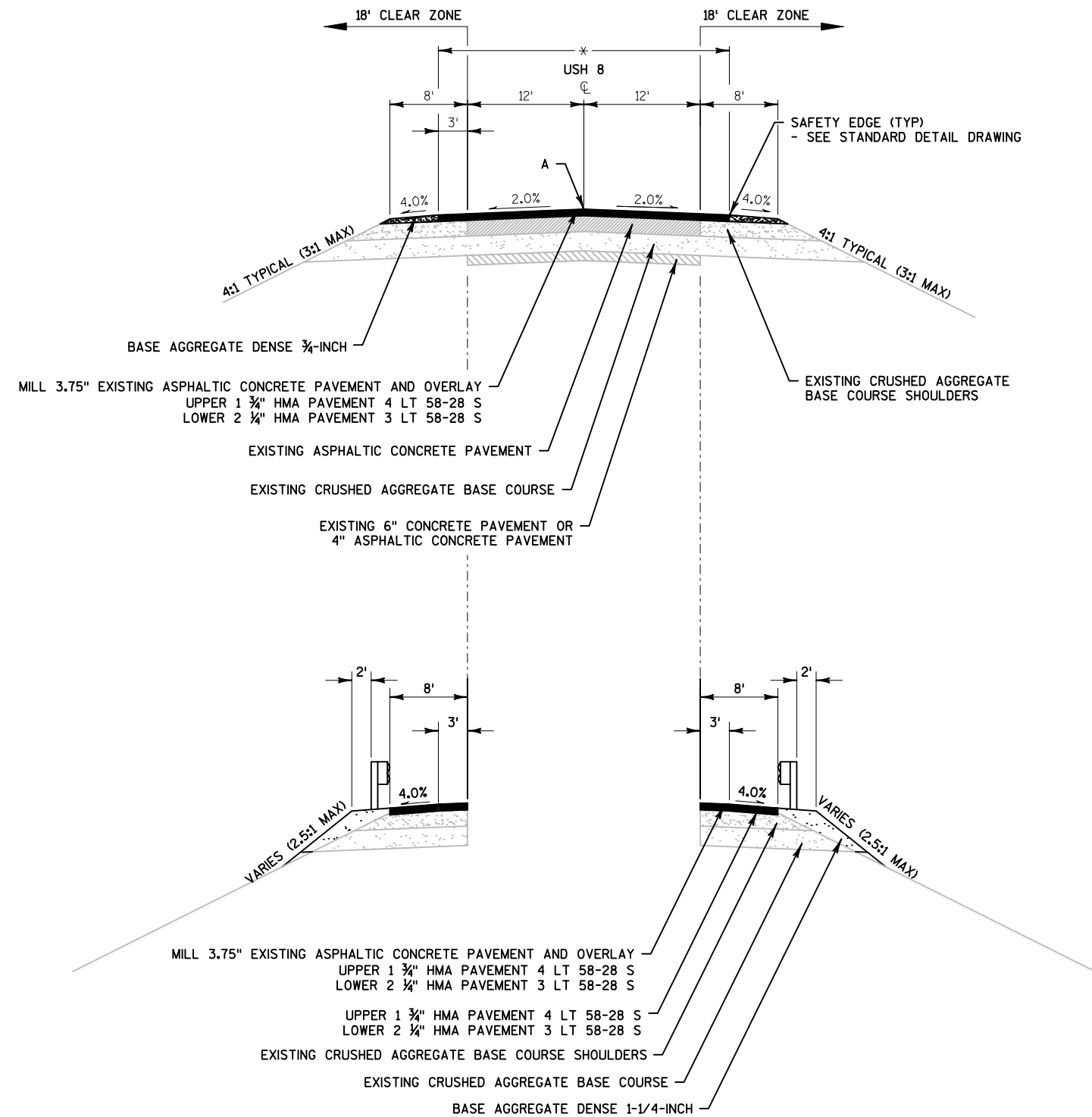
TYPICAL EXISTING SECTION USH 8
TANGENT SECTION



TYPICAL EXISTING SECTION USH 8
SUPER ELEVATED SECTION

*EXCESS SHOULDER WIDTH DUE TO MAINTENANCE OPERATIONS.

NOTE: UNDERDRAIN OUTFALLS DRAINING THE EXISTING PAVEMENT STRUCTURE ARE LOCATED THROUGHOUT THE PROJECT LIMITS AS STATED IN THE MISCELLANEOUS QUANTITIES.



BEAM GUARD ON SHOULDERS
STA. 862+55 - 866+14

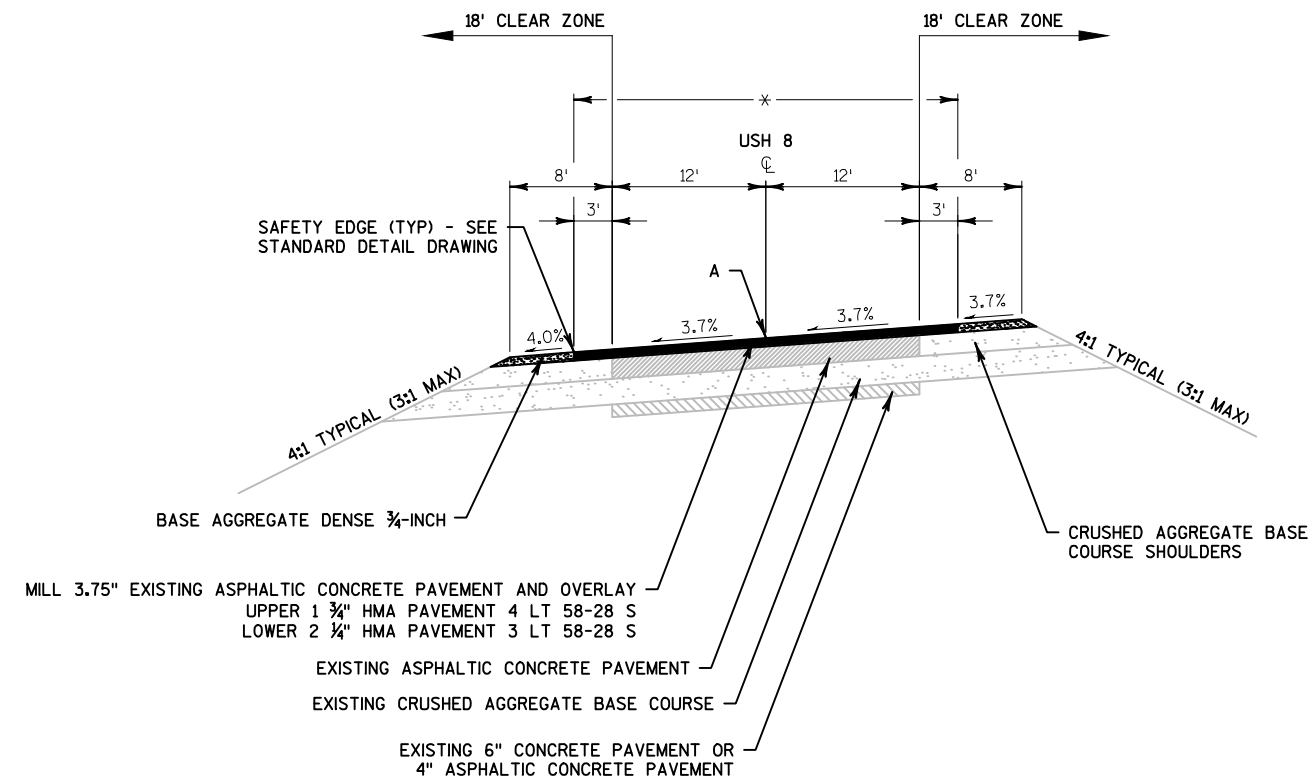
TYPICAL PROPOSED SECTION USH 8

TANGENT SECTION
STA. 607+65 - 892+13
STA. 908+65 - 940+60

NOTE:
RECLAIM EXCESS GRAVEL MATERIAL OUTSIDE
OF THE 8' EXISTING SHOULDER. TO BE PAID
FOR UNDER SHAPING SHOULDERS.

A - CENTERLINE RUMBLE STRIPS STA. 608+10 TO STA. 940+60,
REHEATING HMA PAVEMENT LONGITUDINAL JOINTS

* - TRANSVERSE WIDTH FOR "PREPARE FOUNDATION FOR ASPHALTIC
PAVING" ITEM IS 30 FEET.



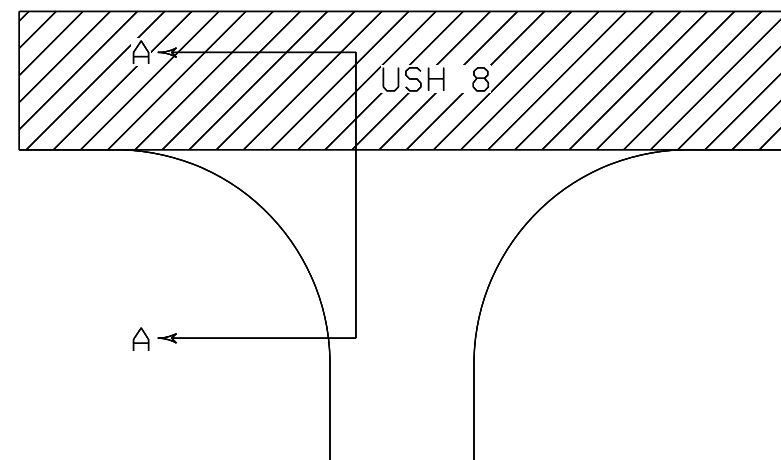
TYPICAL PROPOSED SECTION USH 8

SUPER ELEVATED SECTION
(EXISTING SUPERELEVATION TO REMAIN)
STA. 892+13 - 908+65

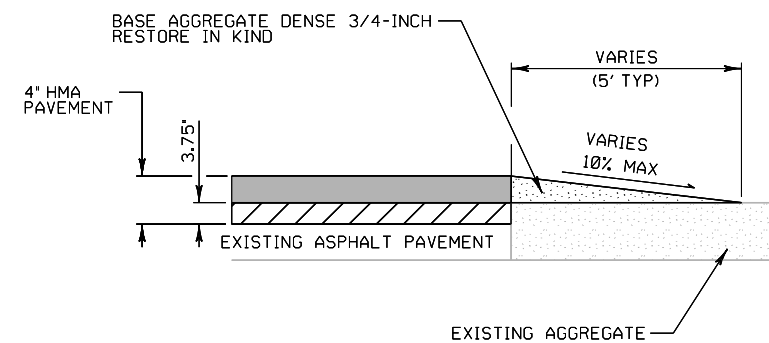
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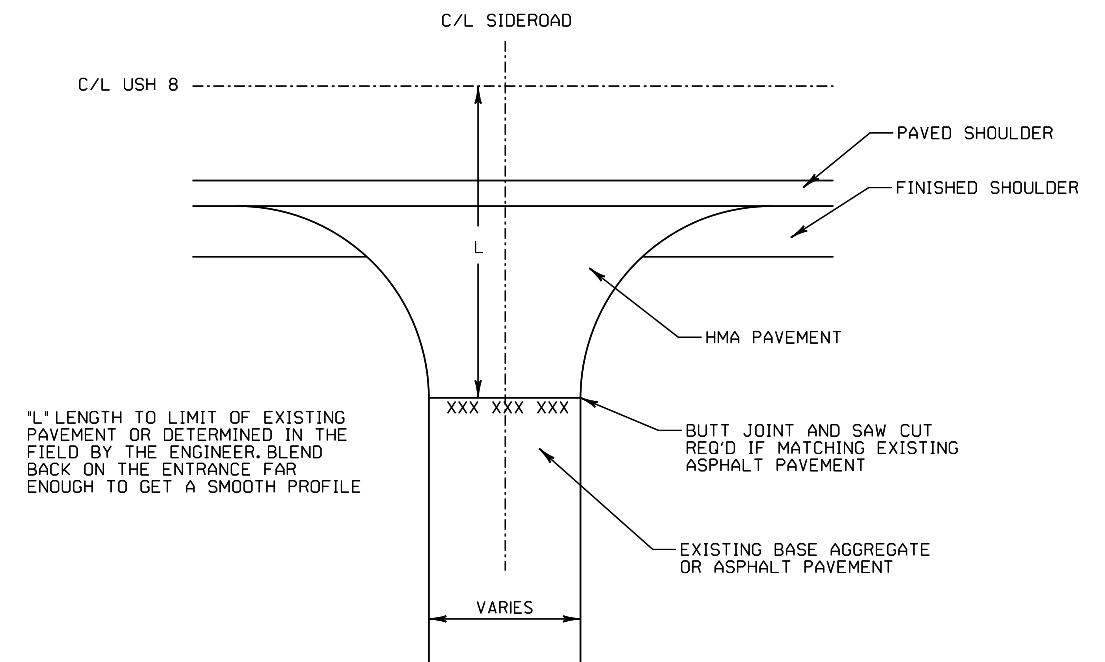


REMOVING ASPHALTIC SURFACE MILLING



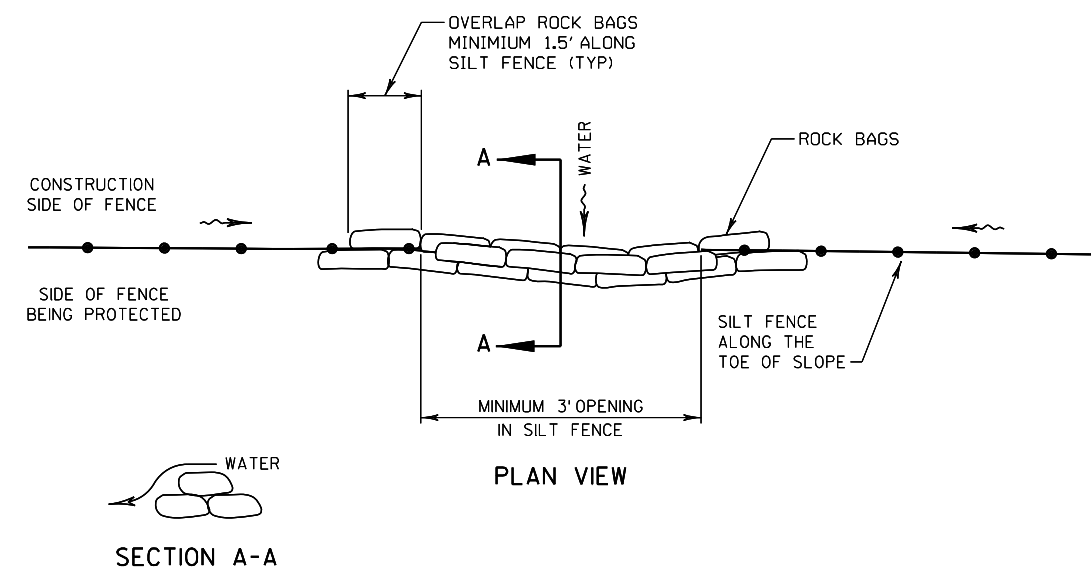
SECTION A-A

BASE AGGREGATE DENSE ENTRANCE DETAIL



INTERSECTION DETAIL

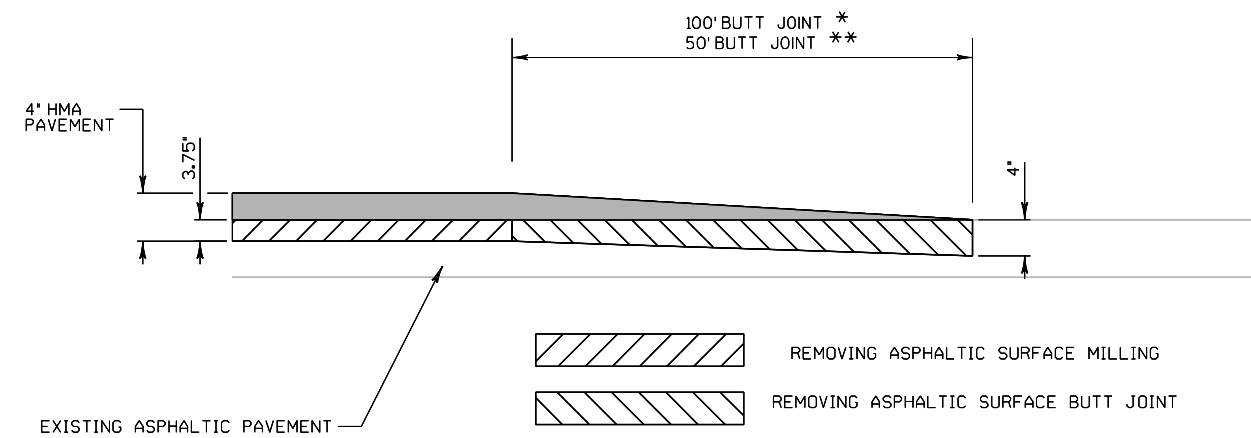
CTH 0
ASPEN RD
PENNINGTON RD
BEAUMONT RD
HAY CREEK RD



PLAN VIEW

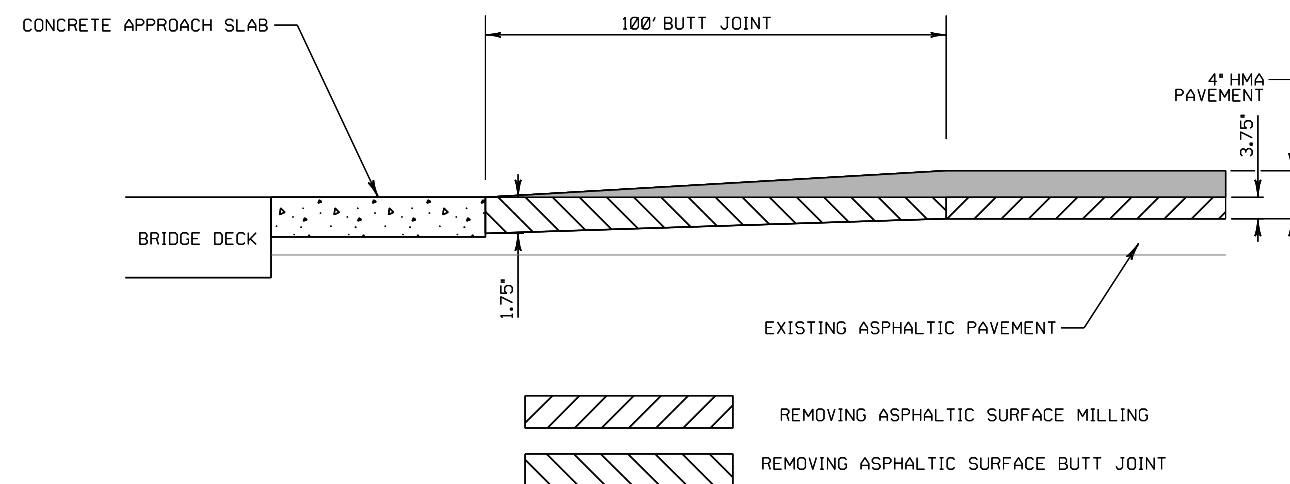
SECTION A-A

SILT FENCE DRAINAGE OUTLET, ROCK BAGS



BUTT JOINT DETAIL

* MAINLINE
** SIDE ROADS



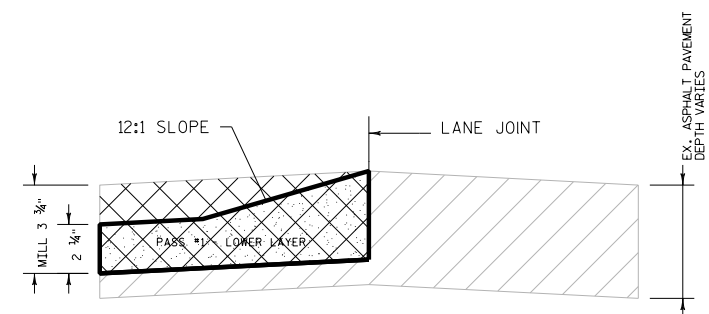
NOTE: MATCH APPROACH SLAB ELEVATION.

BUTT JOINT DETAIL

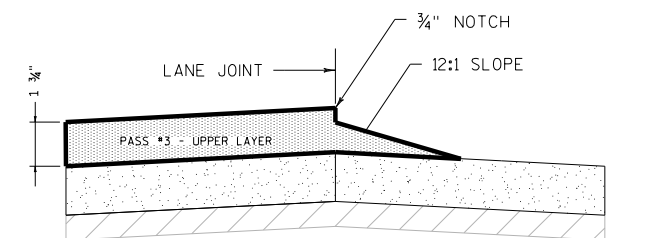
APPROACHES TO STRUCTURES

LEGEND:

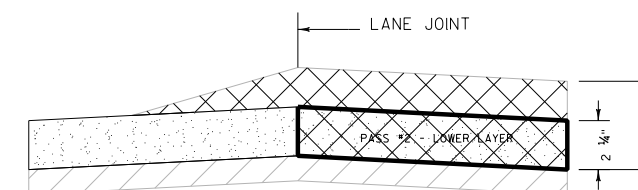
- EXISTING ASPHALTIC CONCRETE PAVEMENT
- 1 ¾" HMA PAVEMENT 4 LT 58-28 S
- 2 ¾" HMA PAVEMENT 3 LT 58-28 S
- REMOVING ASPHALTIC SURFACE MILLING



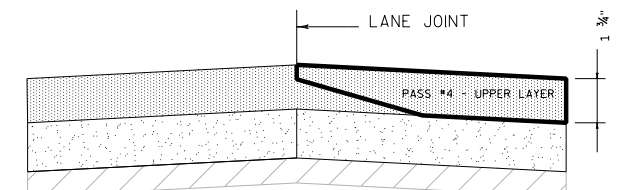
PASS 1



PASS 3

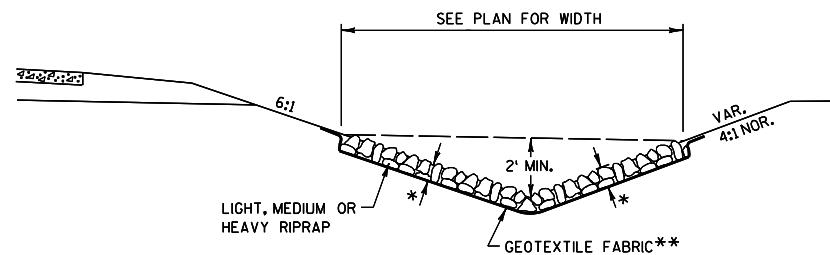


PASS 2



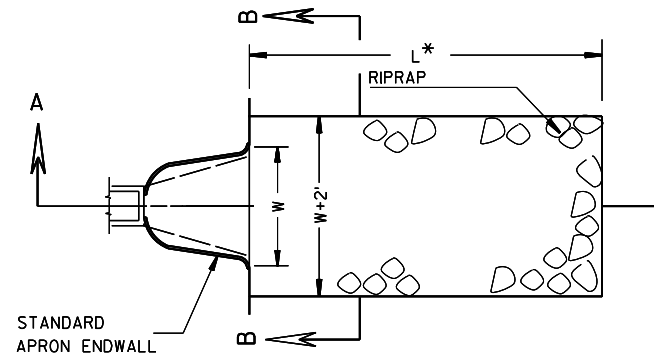
PASS 4

TYPICAL PAVEMENT CROSS SECTIONS OF LONGITUDINAL JOINTS

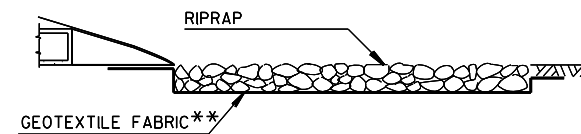


DETAIL OF RIPRAP DITCH

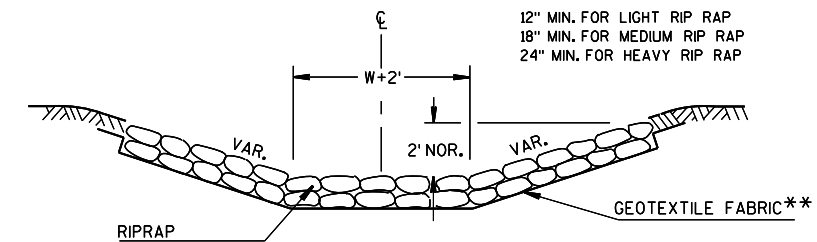
- * 12" MIN. FOR LIGHT RIP RAP
18" MIN. FOR MEDIUM RIP RAP
24" MIN. FOR HEAVY RIP RAP
- ** GEOTEXTILE FABRIC
TYPE "R" FOR LIGHT
TYPE "HR" FOR MEDIUM AND HEAVY



- * L = 3 TIMES DIAMETER (NOR.) OR
10' MIN. OR AS DIRECTED BY THE
ENGINEER
- ** USE GEOTEXTILE FABRIC TYPE R
FOR LIGHT RIPRAP, USE GEOTEXTILE
FABRIC TYPE HR FOR MEDIUM RIPRAP



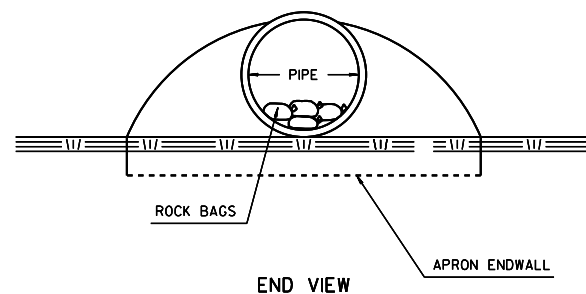
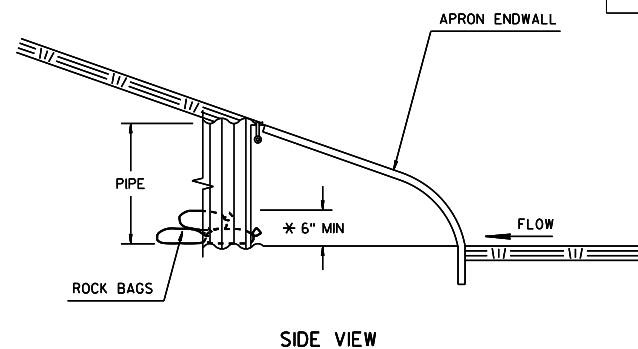
SECTION A-A



SECTION B-B

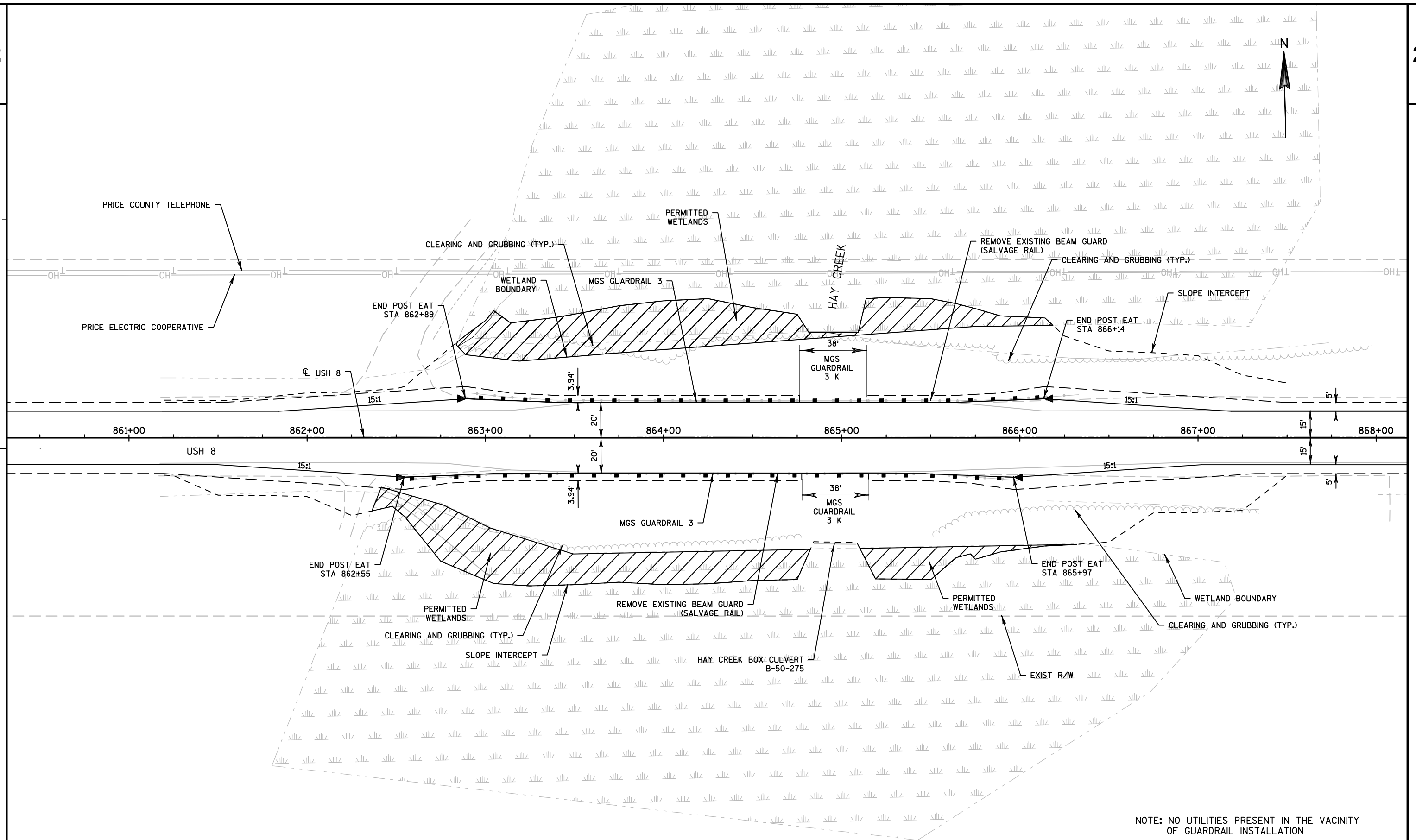
RIPRAP AND GEOTEXTILE FABRIC DETAIL AT APRON ENDWALLS

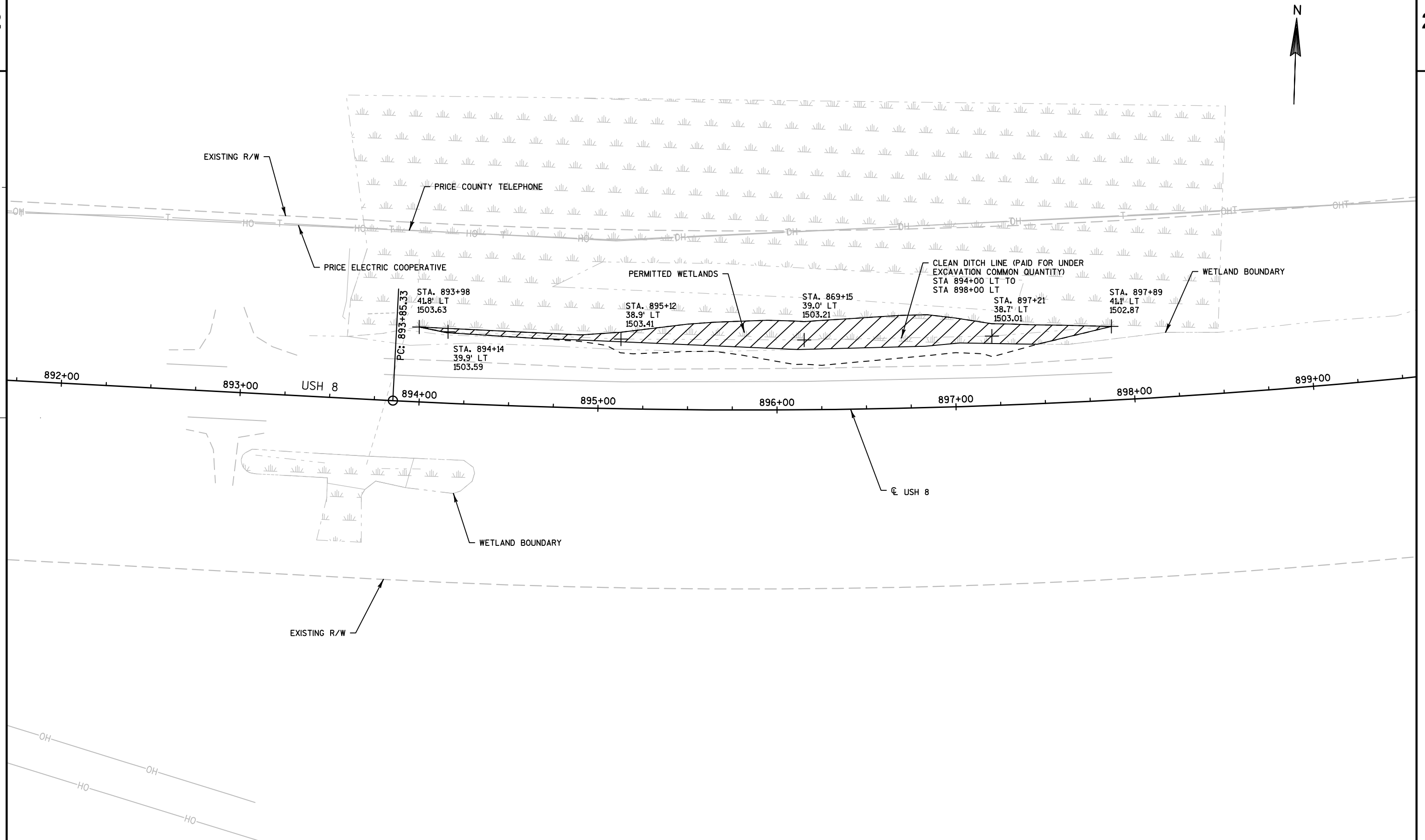
| PIPE SIZE | ESTIMATED NO. OF BAGS |
|-----------|-----------------------|
| 18" | 2 |
| 24" | 3 |
| 30" | 5 |
| 48" | 10 |
| 54" | 10 |
| 60" | 13 |
| 72" | 16 |

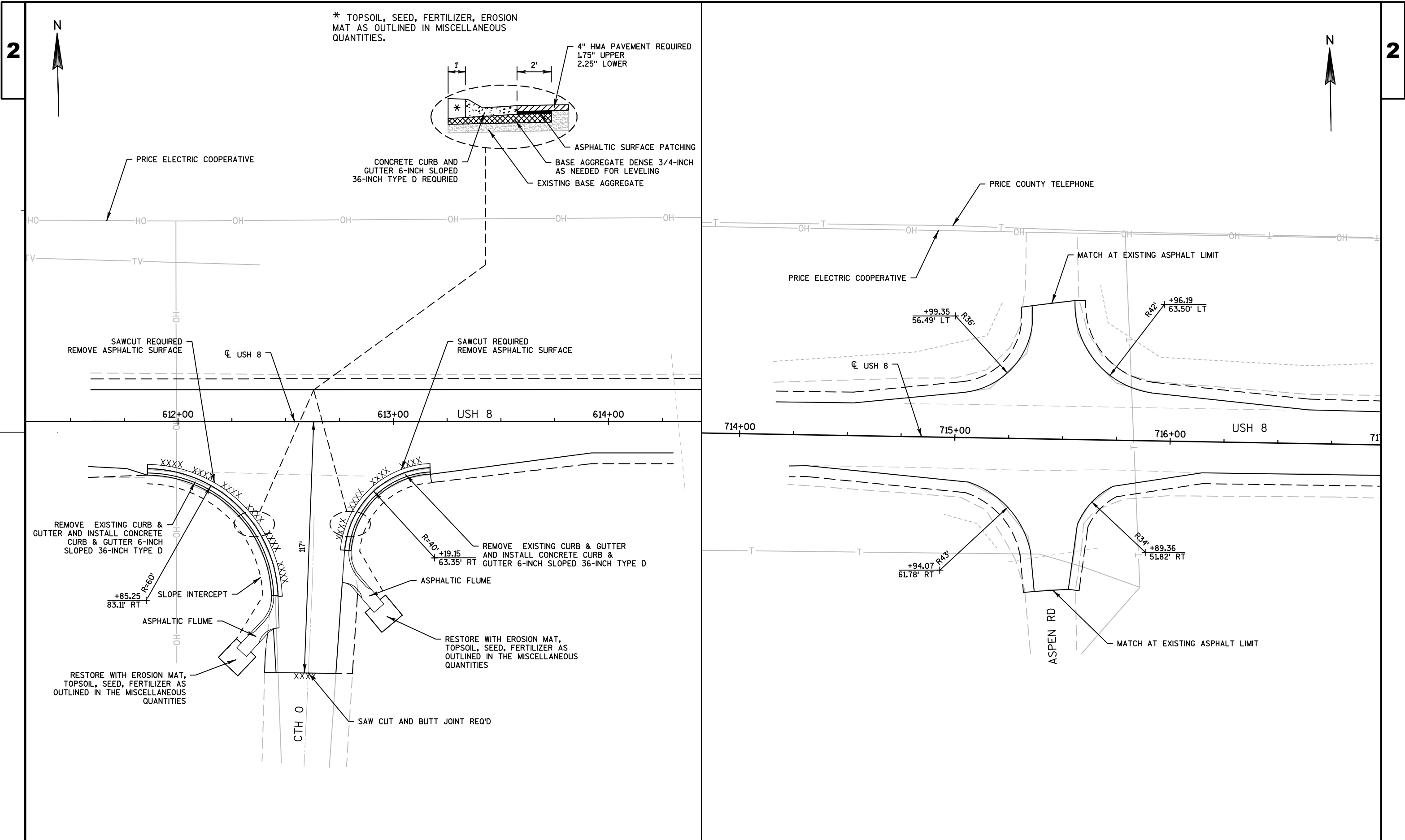


CULVERT PIPE CHECKS

| SUPERELEVATION TABLE | | | |
|----------------------|---------|-----------|------------|
| | STATION | LEFT LANE | RIGHT LANE |
| END NORMAL CROWN | 892+13 | -2.00% | -2.00% |
| END RUNOUT | 892+90 | -2.00% | 0.00% |
| REVERSE CROWN | 893+67 | -2.00% | 2.00% |
| BEGIN FULL SUPER | 984+32 | -3.70% | 3.70% |
| END FULL SUPER | 906+46 | -3.70% | 3.70% |
| REVERSE CROWN | 907+11 | -2.00% | 2.00% |
| BEGIN RUNOUT | 907+88 | -2.00% | 0.00% |
| BEGIN NORMAL CROWN | 908+65 | -2.00% | -2.00% |







PROJECT NO:1581-14-70

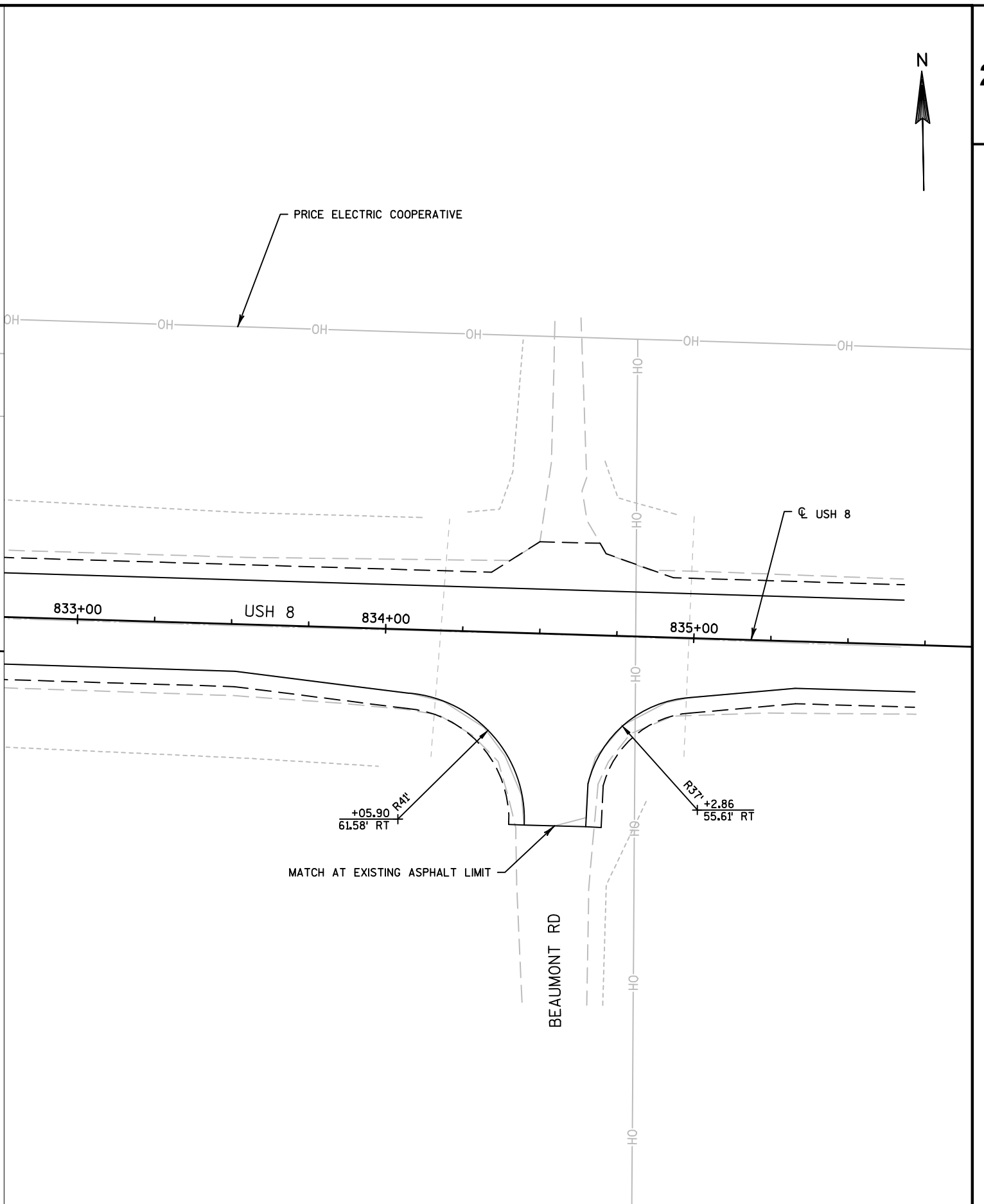
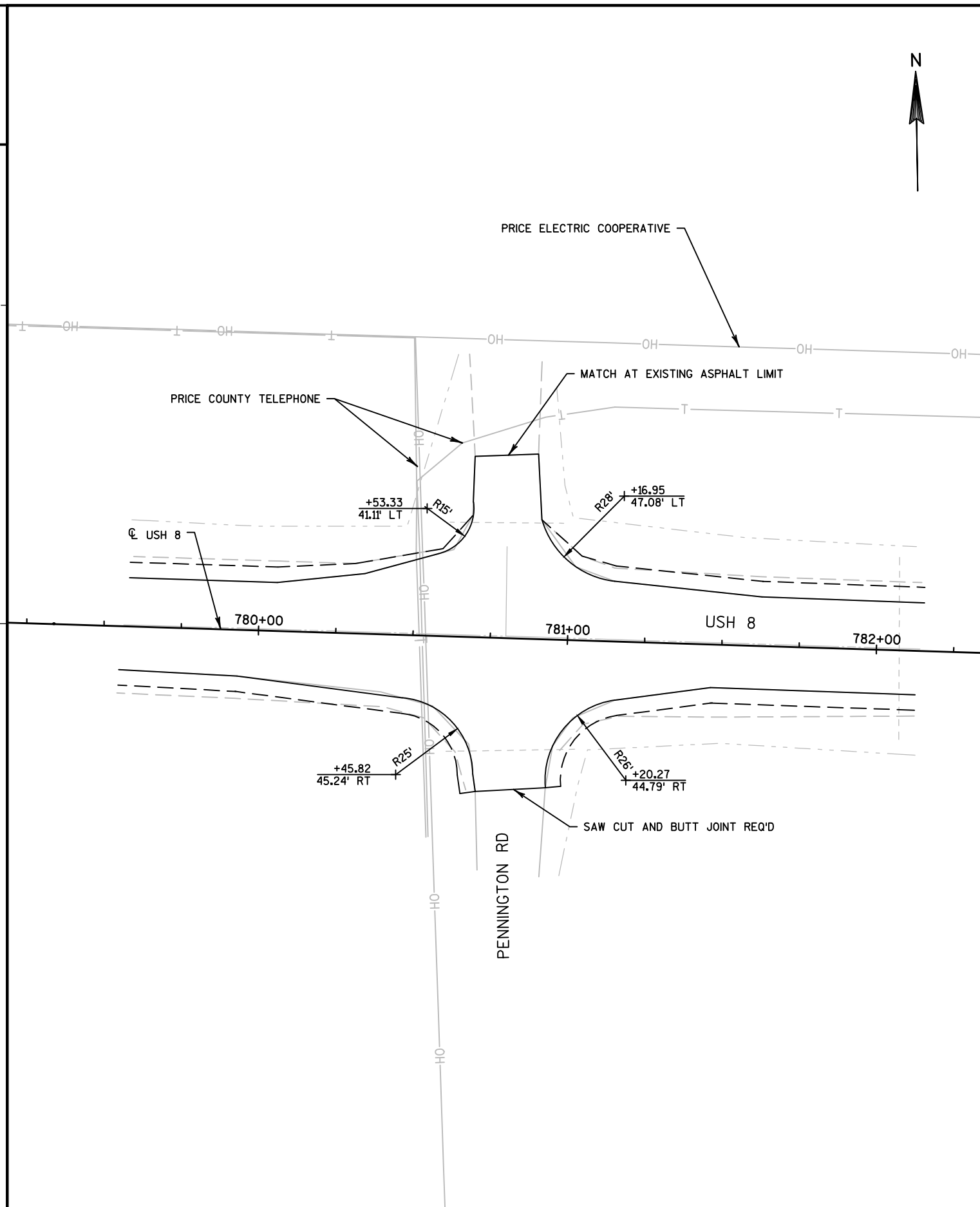
HWY: USH 8

COUNTY: PRICE

INTERSECTION DETAILS

SHEET

E



PROJECT NO:1581-14-70

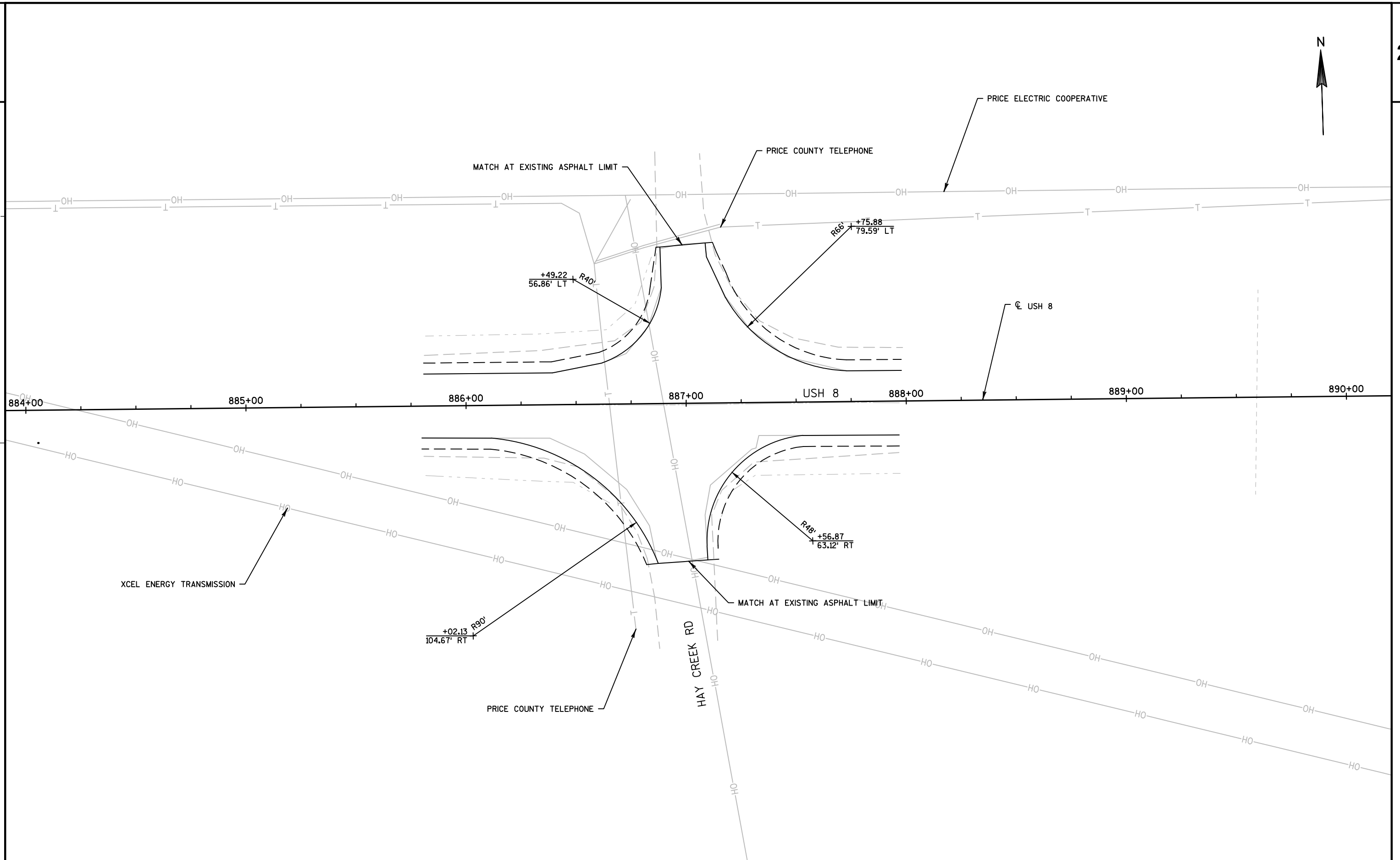
HWY: USH 8

COUNTY: PRICE

INTERSECTION DETAILS

SHEET

E

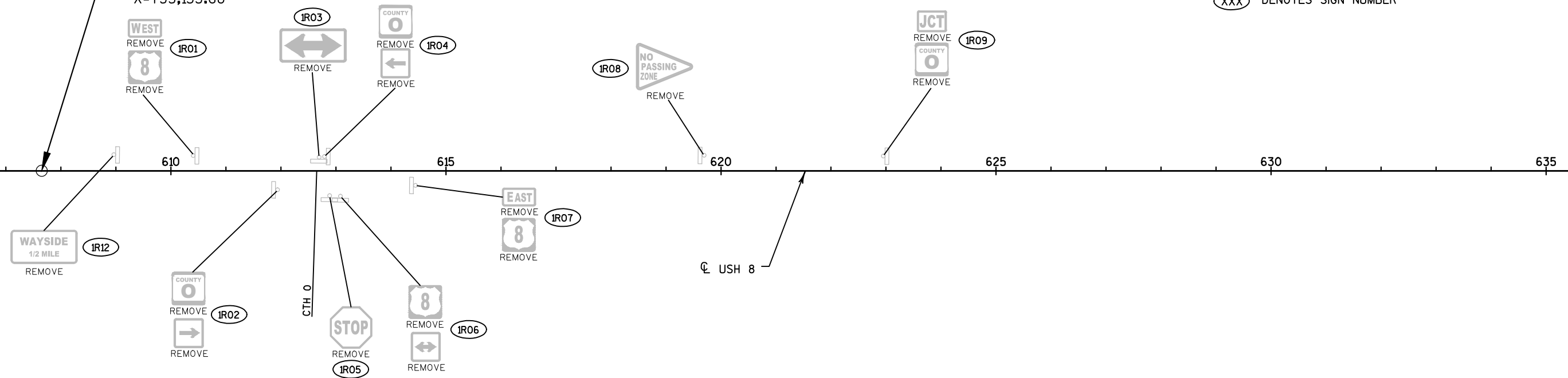


| | | | | | |
|-----------------------|-----------|--------------|----------------------|-------|---|
| PROJECT NO:1581-14-70 | HWY:USH 8 | COUNTY:PRICE | INTERSECTION DETAILS | SHEET | E |
|-----------------------|-----------|--------------|----------------------|-------|---|

BEGIN PROJECT I.D. 1581-14-70
STA. 607+65
Y=360,331.92
X=755,133.68

LEGEND

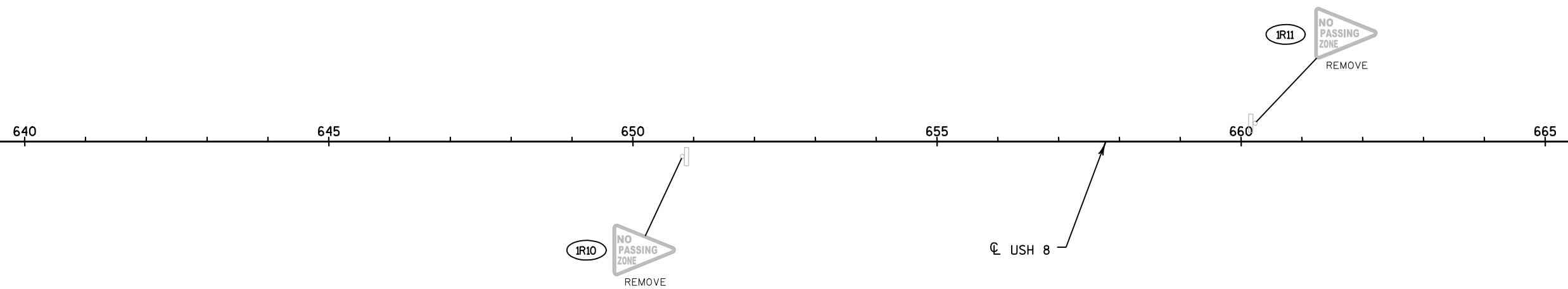
EXISTING SIGN MOUNTED ON POST(S)
(XXX) DENOTES SIGN NUMBER



MATCHLINE - STA. 637+00



MATCHLINE - STA. 668+00



PROJECT NO:1581-14-70

HWY: USH 8

COUNTY: PRICE

EXISTING SIGNING

SHEET

E

LEGEND

EXISTING SIGN MOUNTED ON POST(S)

XXX DENOTES SIGN NUMBER

MATCHLINE - STA. 668+00

670 675 680 685 690 695

2R01

NO
PASSING
ZONE

REMOVE

CL USH 8

MATCHLINE - STA. 699+00

MATCHLINE - STA. 699+00

700 705 710 715 720 725 730

ASPEN RD
REMOVE

2R02

STOP

REMOVE

2R03

STOP

REMOVE

2R04

ASPEN RD
TO REMAIN



2R05

ASPEN RD
REMOVE

CL USH 8

MATCHLINE - STA. 730+00

LEGEND

-  EXISTING SIGN MOUNTED ON POST(S)
-  DENOTES SIGN NUMBER

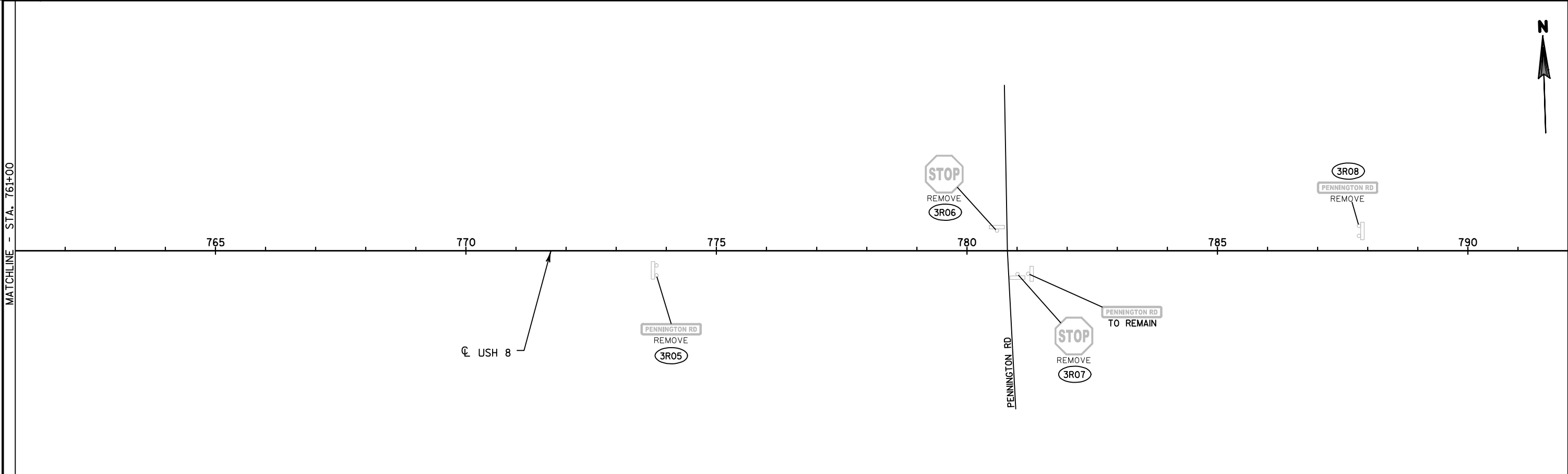
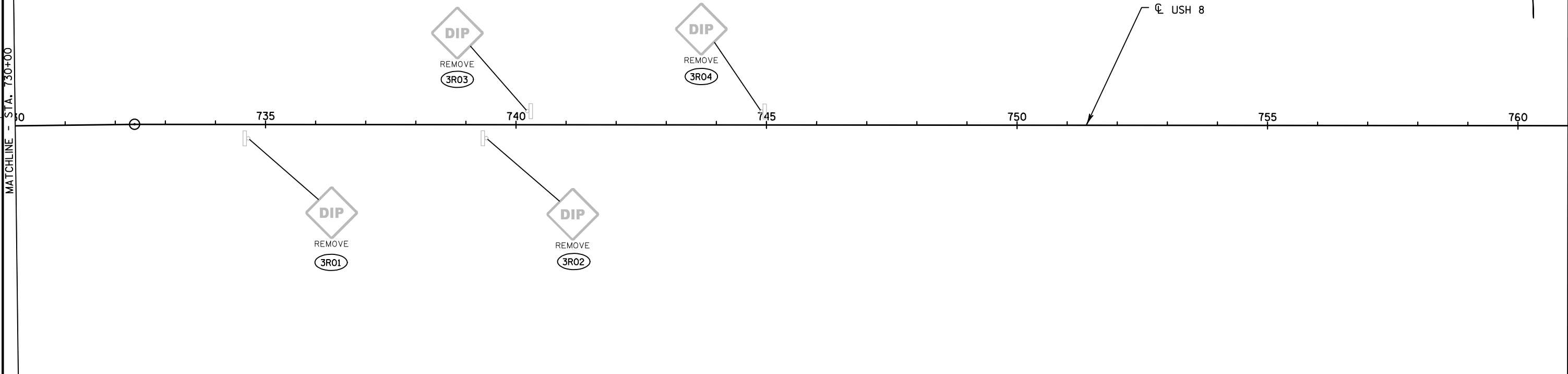


MATCHLINE - STA. 730+00

MATCHLINE - STA. 761+00



MATCHLINE - STA. 761+00

MATCHLINE - STA. 792+00



| | | | | | |
|-----------------------|-----------|--------------|------------------|-------|---|
| PROJECT NO:1581-14-70 | HWY:USH 8 | COUNTY:PRICE | EXISTING SIGNING | SHEET | E |
|-----------------------|-----------|--------------|------------------|-------|---|

LEGEND

-  EXISTING SIGN MOUNTED ON POST(S)
-  DENOTES SIGN NUMBER



MATCHLINE - STA. 792+00

795

800

805

810

815

820

CL USH 8

MATCHLINE - STA. 823+00

MATCHLINE - STA. 823+00

825

830

835

840

845

850

CL USH 8

BEAUMONT RD
REMOVE
4R01

BEAUMONT RD

STOP
REMOVE
4R02

BEAUMONT RD
TO REMAIN



BEAUMONT RD
REMOVE
4R03

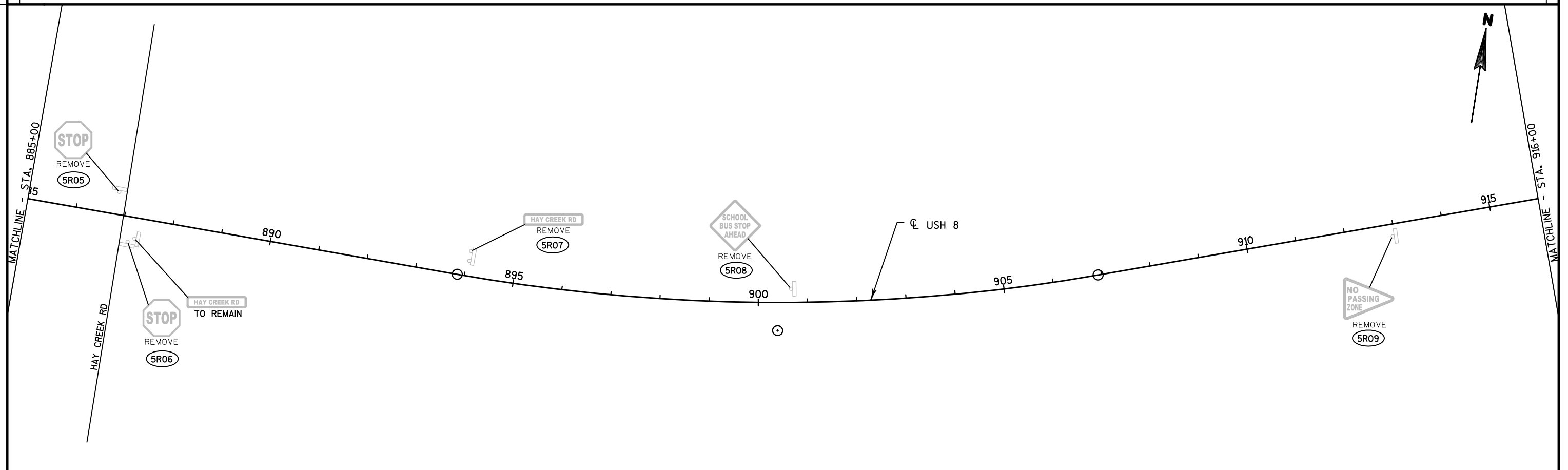
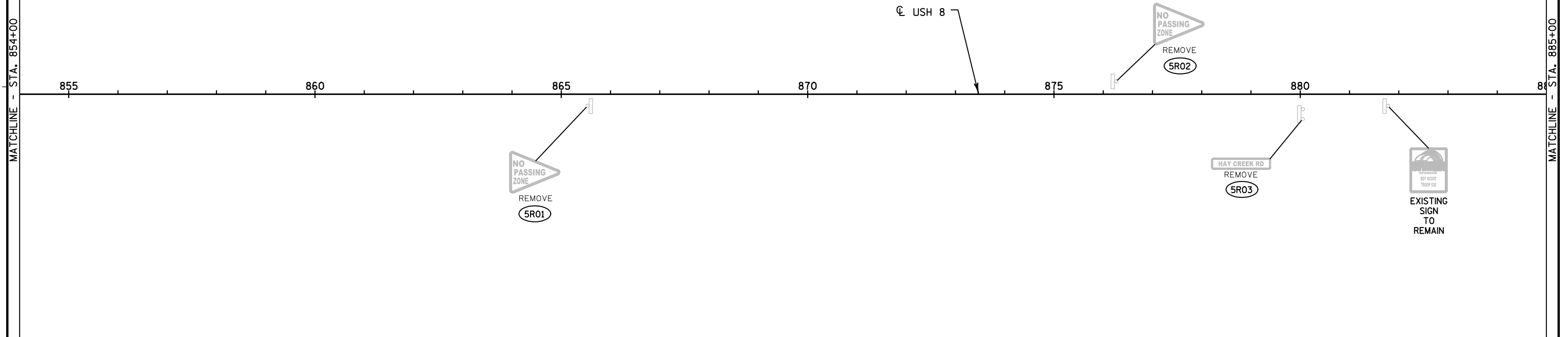
NO PASSING
ZONE
REMOVE
4R04



MATCHLINE - STA. 854+00

LEGEND

-  EXISTING SIGN MOUNTED ON POST(S)
-  DENOTES SIGN NUMBER



| | | | | | |
|-----------------------|------------|---------------|------------------|-------|---|
| PROJECT NO:1581-14-70 | HWY: USH 8 | COUNTY: PRICE | EXISTING SIGNING | SHEET | E |
|-----------------------|------------|---------------|------------------|-------|---|

LEGEND

 EXISTING SIGN MOUNTED ON POST(S)

 DENOTES SIGN NUMBER



END PROJECT I.D. 1581-14-70
STA. 940+60

920

925

930

935

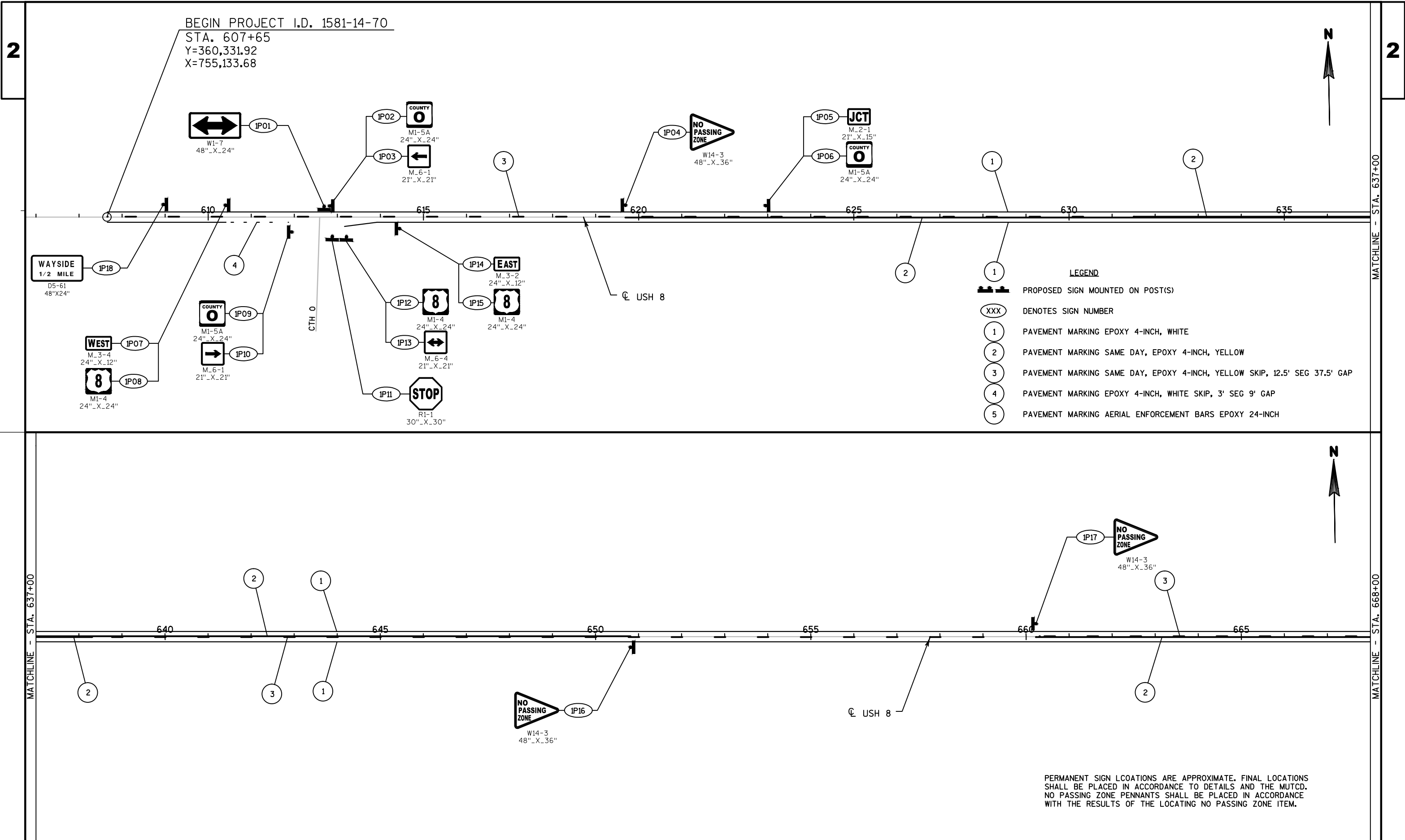
940

945

US 8

MILLER RD
REMOVE
6R01

MILLER RD



PROJECT NO:1581-14-70

HWY:USH 8

COUNTY:PRICE

PERMANENT SIGNING/PAVEMENT MARKING

SHEET

E

LEGEND

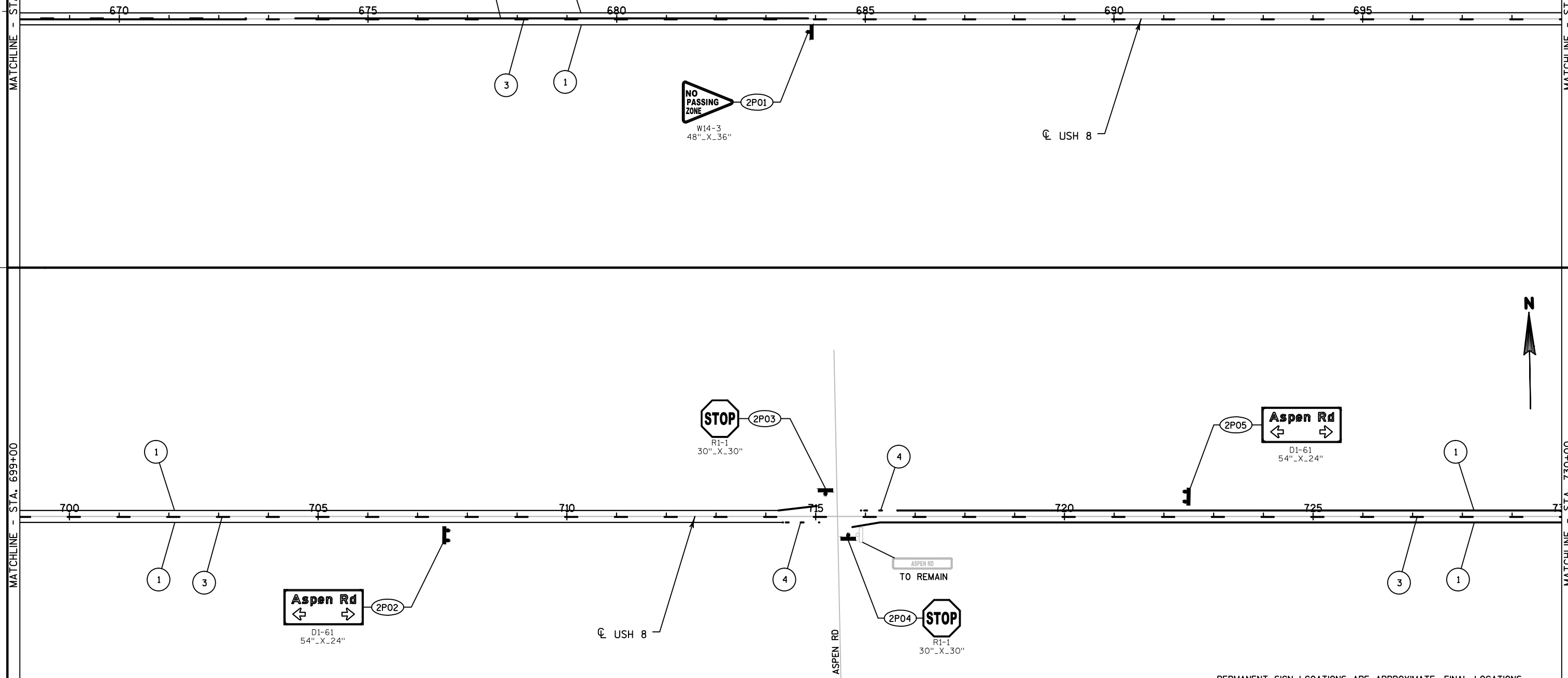
- PROPOSED SIGN MOUNTED ON POST(S)
- (XXX) DENOTES SIGN NUMBER
- 1 PAVEMENT MARKING EPOXY 4-INCH, WHITE
- 2 PAVEMENT MARKING SAME DAY, EPOXY 4-INCH, YELLOW
- 3 PAVEMENT MARKING SAME DAY, EPOXY 4-INCH, YELLOW SKIP, 12.5' SEG 37.5' GAP
- 4 PAVEMENT MARKING EPOXY 4-INCH, WHITE SKIP, 3' SEG 9' GAP
- 5 PAVEMENT MARKING AERIAL ENFORCEMENT BARS EPOXY 24-INCH

MATCHLINE - STA. 668+00

MATCHLINE - STA. 699+00

MATCHLINE - STA. 699+00

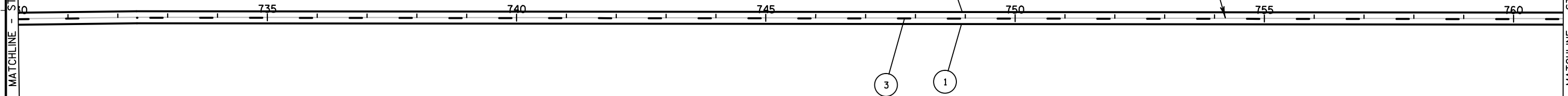
MATCHLINE - STA. 730+00










PERMANENT SIGN LOCATIONS ARE APPROXIMATE. FINAL LOCATIONS SHALL BE PLACED IN ACCORDANCE TO DETAILS AND THE MUTCD. NO PASSING ZONE PENNANTS SHALL BE PLACED IN ACCORDANCE WITH THE RESULTS OF THE LOCATING NO PASSING ZONE ITEM.

MATCHLINE - STA. 730+00

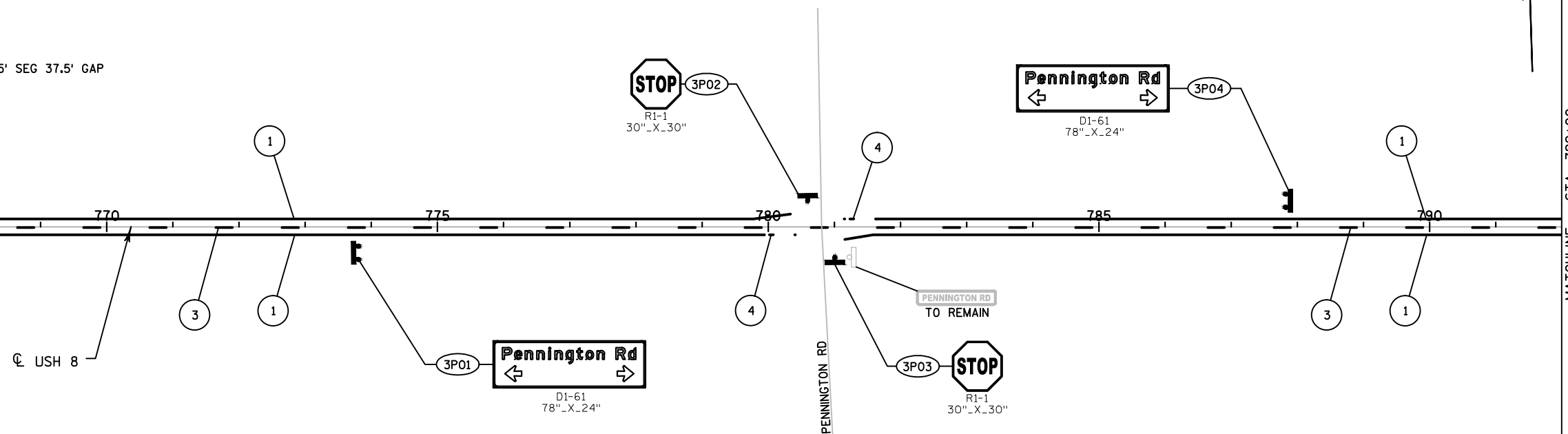
MATCHLINE - STA. 761+00

**LEGEND**

-  PROPOSED SIGN MOUNTED ON POST(S)
-  DENOTES SIGN NUMBER
-  1 PAVEMENT MARKING EPOXY 4-INCH, WHITE
-  2 PAVEMENT MARKING SAME DAY, EPOXY 4-INCH, YELLOW
-  3 PAVEMENT MARKING SAME DAY, EPOXY 4-INCH, YELLOW SKIP, 12.5' SEG 37.5' GAP
-  4 PAVEMENT MARKING EPOXY 4-INCH, WHITE SKIP, 3' SEG 9' GAP
-  5 PAVEMENT MARKING AERIAL ENFORCEMENT BARS EPOXY 24-INCH

MATCHLINE - STA. 761+00

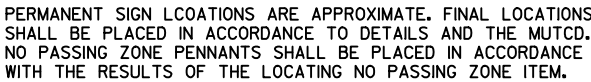
MATCHLINE - STA. 792+00



PERMANENT SIGN LOCATIONS ARE APPROXIMATE. FINAL LOCATIONS SHALL BE PLACED IN ACCORDANCE TO DETAILS AND THE MUTCD. NO PASSING ZONE PENNANTS SHALL BE PLACED IN ACCORDANCE WITH THE RESULTS OF THE LOCATING NO PASSING ZONE ITEM.

MATCHLINE - STA. 823+00

MATCHLINE - STA. 854+00



MATCHLINE - STA. 854+00

MATCHLINE - STA. 885+00

LEGEND

- PROPOSED SIGN MOUNTED ON POST(S)
- XXX DENOTES SIGN NUMBER
- 1 PAVEMENT MARKING EPOXY 4-INCH, WHITE
- 2 PAVEMENT MARKING SAME DAY, EPOXY 4-INCH, YELLOW
- 3 PAVEMENT MARKING SAME DAY, EPOXY 4-INCH, YELLOW SKIP, 12.5' SEG 37.5' GAP
- 4 PAVEMENT MARKING EPOXY 4-INCH, WHITE SKIP, 3' SEG 9' GAP
- 5 PAVEMENT MARKING AERIAL ENFORCEMENT BARS EPOXY 24-INCH

NO
PASSING
ZONE

W14-3
48" X 36"

5P01

NO
PASSING
ZONE

W14-3
48" X 36"

5P02

CL USH 8

Hay Creek Rd

D1-61
78" X 24"

5P03

EXISTING
SIGN
TO
REMAIN

EXISTING
SIGN
TO
REMAIN

MATCHLINE - STA. 885+00

MATCHLINE - STA. 916+00

5P05

STOP

R1-1
30" X 30"

5P07

Hay Creek Rd

D1-61
78" X 24"

5P08

S3-1
36" X 36"

CL USH 8

NO
PASSING
ZONE

W14-3
48" X 36"

5P09

HAY CREEK RD
TO REMAIN

5P06

STOP

R1-1
30" X 30"

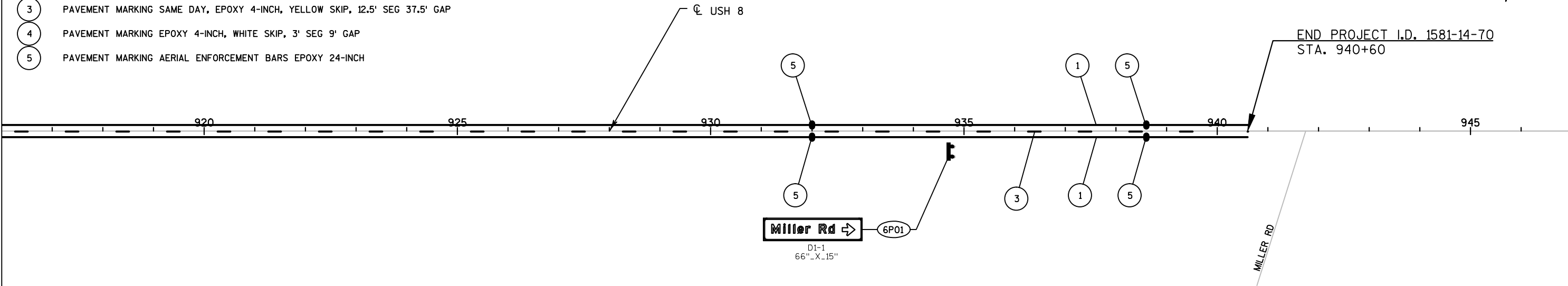
PERMANENT SIGN LOCATIONS ARE APPROXIMATE. FINAL LOCATIONS SHALL BE PLACED IN ACCORDANCE TO DETAILS AND THE MUTCD. NO PASSING ZONE PENNANTS SHALL BE PLACED IN ACCORDANCE WITH THE RESULTS OF THE LOCATING NO PASSING ZONE ITEM.

LEGEND

- PROPOSED SIGN MOUNTED ON POST(S)
- DENOTES SIGN NUMBER
- PAVEMENT MARKING EPOXY 4-INCH, WHITE
- PAVEMENT MARKING SAME DAY, EPOXY 4-INCH, YELLOW
- PAVEMENT MARKING SAME DAY, EPOXY 4-INCH, YELLOW SKIP, 12.5' SEG 37.5' GAP
- PAVEMENT MARKING EPOXY 4-INCH, WHITE SKIP, 3' SEG 9' GAP
- PAVEMENT MARKING AERIAL ENFORCEMENT BARS EPOXY 24-INCH

MATCHLINE - STA. 916+00

MATCHLINE - STA. 947+00



PERMANENT SIGN LCOATIONS ARE APPROXIMATE. FINAL LOCATIONS SHALL BE PLACED IN ACCORDANCE TO DETAILS AND THE MUTCD. NO PASSING ZONE PENNANTS SHALL BE PLACED IN ACCORDANCE WITH THE RESULTS OF THE LOCATING NO PASSING ZONE ITEM.

| DATE 12OCT16 | | E S T I M A T E O F Q U A N T I T I E S | | | |
|--------------|------------|------------------------------------------------------------------|------|-------------|-------------|
| LINE | | | | | 1581-14-70 |
| NUMBER | ITEM | ITEM DESCRIPTION | UNIT | TOTAL | QUANTI TY |
| 0010 | 201.0105 | Clearing | STA | 6.000 | 6.000 |
| 0020 | 201.0205 | Grubbing | STA | 6.000 | 6.000 |
| 0030 | 203.0100 | Removing Small Pipe Culverts | EACH | 1.000 | 1.000 |
| 0040 | 204.0110 | Removing Asphaltic Surface | SY | 40.000 | 40.000 |
| 0050 | 204.0115 | Removing Asphaltic Surface Butt Joints | SY | 1,030.000 | 1,030.000 |
| 0060 | 204.0120 | Removing Asphaltic Surface Milling | SY | 119,050.000 | 119,050.000 |
| 0070 | 204.0150 | Removing Curb & Gutter | LF | 149.000 | 149.000 |
| 0080 | 204.0155 | Removing Concrete Sidewalk | SY | 45.000 | 45.000 |
| 0090 | 204.0180 | Removing Delineators and Markers | EACH | 56.000 | 56.000 |
| 0100 | 205.0100 | Excavation Common **P** | CY | 100.000 | 100.000 |
| 0110 | 208.0100 | Borrow **P** | CY | 2,900.000 | 2,900.000 |
| 0120 | 211.0100 | Prepare Foundation for Asphaltic Paving (project) 01. 1581-14-70 | LS | 1.000 | 1.000 |
| 0130 | 213.0100 | Finishing Roadway (project) 01. 1581-14-70 | EACH | 1.000 | 1.000 |
| 0140 | 305.0110 | Base Aggregate Dense 3/4-Inch | TON | 2,100.000 | 2,100.000 |
| 0150 | 305.0120 | Base Aggregate Dense 1 1/4-Inch | TON | 500.000 | 500.000 |
| 0160 | 305.0500 | Shaping Shoulders | STA | 656.000 | 656.000 |
| 0170 | 440.4410 | Incentive IRI Ride | DOL | 25,240.000 | 25,240.000 |
| 0180 | 455.0605 | Tack Coat | GAL | 13,650.000 | 13,650.000 |
| 0190 | 460.2000 | Incentive Density HMA Pavement | DOL | 16,200.000 | 16,200.000 |
| 0200 | 460.4110.S | Reheating HMA Pavement Longitudinal Joints | LF | 59,390.000 | 59,390.000 |
| 0210 | 460.5223 | HMA Pavement 3 LT 58-28 S | TON | 14,300.000 | 14,300.000 |
| 0220 | 460.5224 | HMA Pavement 4 LT 58-28 S | TON | 11,000.000 | 11,000.000 |
| 0230 | 465.0110 | Asphaltic Surface Patching | TON | 1.000 | 1.000 |
| 0240 | 465.0120 | Asphaltic Surface Driveways and Field Entrances | TON | 30.000 | 30.000 |
| 0250 | 465.0315 | Asphaltic Flumes | SY | 40.000 | 40.000 |
| 0260 | 465.0475 | Asphalt Center Line Rumble Strips 2-Lane Rural | LF | 33,250.000 | 33,250.000 |
| 0270 | 520.8700 | Cleaning Culvert Pipes | EACH | 1.000 | 1.000 |
| 0280 | 520.9700.S | Culvert Pipe Liners (size) 01. 24-Inch | LF | 177.000 | 177.000 |
| 0290 | 520.9700.S | Culvert Pipe Liners (size) 02. 36-Inch | LF | 132.000 | 132.000 |
| 0300 | 520.9750.S | Cleaning Culvert Pipes for Liner Verification | EACH | 3.000 | 3.000 |
| 0310 | 521.0124 | Culvert Pipe Corrugated Steel 24-Inch | LF | 34.000 | 34.000 |
| 0320 | 521.1024 | Apron Endwalls for Culvert Pipe Steel 24-Inch | EACH | 2.000 | 2.000 |
| 0330 | 601.0557 | Concrete Curb & Gutter 6-Inch Sloped 36-Inch Type D | LF | 149.000 | 149.000 |
| 0340 | 606.0200 | Riprap Medium | CY | 50.000 | 50.000 |
| 0350 | 614.0920 | Salvaged Rail | LF | 684.000 | 684.000 |
| 0360 | 614.2300 | MGS Guardrail 3 | LF | 391.000 | 391.000 |
| 0370 | 614.2330 | MGS Guardrail 3 K | LF | 76.000 | 76.000 |
| 0380 | 614.2610 | MGS Guardrail Terminal EAT | EACH | 4.000 | 4.000 |
| 0390 | 618.0100 | Maintenance And Repair of Haul Roads (project) 01. 1581-14-70 | EACH | 1.000 | 1.000 |
| 0400 | 619.1000 | Mobilization | EACH | 1.000 | 1.000 |
| 0410 | 624.0100 | Water | MGAL | 30.000 | 30.000 |
| 0420 | 625.0100 | Topsoil | SY | 52,850.000 | 52,850.000 |
| 0430 | 627.0200 | Mulching | SY | 50,875.000 | 50,875.000 |
| 0440 | 628.1104 | Erosion Bales | EACH | 30.000 | 30.000 |
| 0450 | 628.1504 | Silt Fence | LF | 1,775.000 | 1,775.000 |
| 0460 | 628.1520 | Silt Fence Maintenance | LF | 1,775.000 | 1,775.000 |

| DATE 12OCT16 | | E S T I M A T E O F Q U A N T I T I E S | | | |
|--------------|----------|-------------------------------------------------------------------|------|------------|------------|
| LINE | | | | | 1581-14-70 |
| NUMBER | ITEM | ITEM DESCRIPTION | UNIT | TOTAL | QUANTI TY |
| 0470 | 628.1905 | Mobilizations Erosion Control | EACH | 4.000 | 4.000 |
| 0480 | 628.1910 | Mobilizations Emergency Erosion Control | EACH | 2.000 | 2.000 |
| 0490 | 628.2008 | Erosion Mat Urban Class I Type B | SY | 2,000.000 | 2,000.000 |
| 0500 | 628.7504 | Temporary Ditch Checks | LF | 25.000 | 25.000 |
| 0510 | 628.7555 | Culvert Pipe Checks | EACH | 3.000 | 3.000 |
| 0520 | 628.7570 | Rock Bags | EACH | 110.000 | 110.000 |
| 0530 | 629.0205 | Fertilizer Type A | CWT | 40.000 | 40.000 |
| 0540 | 630.0110 | Seeding Mixture No. 10 | LB | 10.000 | 10.000 |
| 0550 | 630.0120 | Seeding Mixture No. 20 | LB | 160.000 | 160.000 |
| 0560 | 630.0130 | Seeding Mixture No. 30 | LB | 840.000 | 840.000 |
| 0570 | 630.0200 | Seeding Temporary | LB | 25.000 | 25.000 |
| 0580 | 631.0300 | Sod Water | MGAL | 220.000 | 220.000 |
| 0590 | 633.5200 | Markers Culvert End | EACH | 88.000 | 88.000 |
| 0600 | 634.0614 | Posts Wood 4x6-Inch X 14-FT | EACH | 25.000 | 25.000 |
| 0610 | 634.0616 | Posts Wood 4x6-Inch X 16-FT | EACH | 18.000 | 18.000 |
| 0620 | 637.2210 | Signs Type II Reflective H | SF | 176.440 | 176.440 |
| 0630 | 637.2230 | Signs Type II Reflective F | SF | 73.000 | 73.000 |
| 0640 | 638.2602 | Removing Signs Type II | EACH | 38.000 | 38.000 |
| 0650 | 638.3000 | Removing Small Sign Supports | EACH | 45.000 | 45.000 |
| 0660 | 642.5001 | Field Office Type B | EACH | 1.000 | 1.000 |
| 0670 | 643.0100 | Traffic Control (project) 01. 1581-14-70 | EACH | 1.000 | 1.000 |
| 0680 | 643.0300 | Traffic Control Drums | DAY | 1,200.000 | 1,200.000 |
| 0690 | 643.0900 | Traffic Control Signs | DAY | 1,200.000 | 1,200.000 |
| 0700 | 645.0120 | Geotextile Type HR | SY | 110.000 | 110.000 |
| 0710 | 646.0106 | Pavement Marking Epoxy 4-Inch | LF | 65,600.000 | 65,600.000 |
| 0720 | 646.0406 | Pavement Marking Same Day Epoxy 4-Inch | LF | 20,800.000 | 20,800.000 |
| 0730 | 647.0803 | Pavement Marking Aerial Enforcement Bars Epoxy 24-Inch | LF | 24.000 | 24.000 |
| 0740 | 648.0100 | Locating No-Passing Zones | MI | 6.310 | 6.310 |
| 0750 | 649.0402 | Temporary Pavement Marking Paint 4-Inch | LF | 20,800.000 | 20,800.000 |
| 0760 | 650.8000 | Construction Staking Resurfacing Reference | LF | 33,295.000 | 33,295.000 |
| 0770 | 650.9910 | Construction Staking Supplemental Control (project) 01.1581-14-70 | LS | 1.000 | 1.000 |
| 0780 | 650.9920 | Construction Staking Slope Stakes | LF | 900.000 | 900.000 |
| 0790 | 690.0150 | Sawing Asphalt | LF | 248.000 | 248.000 |
| 0800 | ASP.1T0A | On-the-Job Training Apprentice at \$5.00/HR | HRS | 1,200.000 | 1,200.000 |
| 0810 | ASP.1T0G | On-the-Job Training Graduate at \$5.00/HR | HRS | 600.000 | 600.000 |
| 0820 | SPV.0060 | Special 01. Reset Apron Endwall | EACH | 5.000 | 5.000 |

3

| CLEARING & GRUBBING | | | |
|-------------------------|-----------------|----------------------|----------------------|
| | | 201.0105 CLEARING | 201.0205 GRUBBING |
| ROADWAY | LOCATION | STA | STA |
| USH 8 | 862+00 - 868+00 | 6 | 6 |
| TOTAL | | 6 | 6 |
| ALL ITEMS CATEGORY 0010 | | | |

| REMOVING ASPHALTIC SURFACE | | | | |
|----------------------------|---------|---|---------|-------------|
| | | | | 204.0110 |
| ROADWAY | STATION | - | STATION | LOCATION SY |
| USH 8 | 611+85 | - | 913+15 | RT 40 |
| TOTAL | | | | 40 |
| ALL ITEMS CATEGORY 0010 | | | | |

| REMOVING SMALL PIPE CULVERTS | | | |
|------------------------------|-----------|----------|----------|
| | | 203.0100 | |
| ROADWAY | LOCATION | EACH | COMMENTS |
| USH 8 | 862+40 RT | 1 | 18" CMCP |
| TOTAL | | 1 | |
| ALL ITEMS CATEGORY 0010 | | | |

| REMOVING ASPHALTIC SURFACE BUTT JOINTS | | |
|----------------------------------------|---------------|----------|
| | | 204.0115 |
| ROADWAY | LOCATION | SY |
| USH 8 | BEGIN PROJECT | 425 |
| USH 8 | CTH O | 150 |
| USH 8 | PENNINGTON RD | 115 |
| USH 8 | END PROJECT | 340 |
| TOTAL | | 1,030 |
| ALL ITEMS CATEGORY 0010 | | |

| REMOVING ASPHALTIC SURFACE MILLING | | | | |
|------------------------------------|---------|---|---------|----------|
| | | | | 204.0120 |
| ROADWAY | STATION | - | STATION | SY |
| USH 8 | 607+65 | - | 940+60 | 119,050 |
| TOTAL | | | | 119,050 |
| ALL ITEMS CATEGORY 0010 | | | | |

| REMOVING CURB AND GUTTER | | | | |
|--------------------------|---------|---|---------|-------------|
| | | | | 204.0150 |
| ROADWAY | STATION | - | STATION | LOCATION LF |
| USH 8 | 611+85 | - | 612+45 | RT 91 |
| USH 8 | 612+80 | - | 613+15 | RT 58 |
| TOTAL | | | | 149 |
| ALL ITEMS CATEGORY 0010 | | | | |

| REMOVING CONCRETE SIDEWALK | | | | | |
|----------------------------|---------|---|---------|----------|----------|
| | | | | | 204.0155 |
| ROADWAY | STATION | - | STATION | LOCATION | SY |
| USH 8 | 862+40 | - | 863+00 | RT | 45 |
| TOTAL | | | | | 45 |
| ALL ITEMS CATEGORY 0010 | | | | | |

| REMOVING DELINEATORS AND MARKERS | | | |
|----------------------------------|----------|----------|---------------------|
| | | 204.0180 | |
| ROADWAY | LOCATION | EACH | COMMENTS |
| USH 8 | 609+20 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 614+25 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 690+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 695+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 700+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 706+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 712+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 719+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 725+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 731+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 741+65 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 747+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 757+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 762+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 767+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 777+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 782+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 787+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 797+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 802+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 807+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 810+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 812+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 817+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 822+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 827+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 837+50 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 843+05 | 2 | UNDERDRAIN OUTFALLS |
| TOTAL | | 56 | |
| ALL ITEMS CATEGORY 0010 | | | |

3

EARTHWORK SUMMARY

| Division | From/To Station | Location | Common Excavation (1) | Salvaged/Unusable Pavement Material (3) | Available Material (4) | Unexpanded Fill | Expanded Fill (5) | Mass Ordinate +/- (6) | Waste | Borrow (7) | Comment: |
|-------------|-----------------|----------|-------------------------------|-----------------------------------------|------------------------|-----------------|-------------------|-----------------------|-------|--------------------|-----------------|
| Division 1 | | | Cut (2) (item #205.0100) * | | | | Factor 1.25 | | | (item #208.0100) * | |
| USH 8 | 861+20/867+49 | LT/RT | 0 | 0 | 0 | 2400 | 3000 | -3000 | | | BEAM GUARD AREA |
| | 894+00/898+00 | LT | 100 | 0 | 100 | 0 | 0 | 100 | | | REDITCHING AREA |
| Grand Total | | | 100 | 0 | 100 | 2400 | 3000 | -2900 | 0 | 2900 | |

- 1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- 2) Salvaged/Unsuable Pavement Material is included in Cut.
- 3) Salvaged/Unusable Pavement Material
- 4) Available Material = Cut - Salvaged/Unusuable Pavement Material
- 5) Expanded Fill Factor = 1.25
- 6) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.
- 7) Borrow Excavation item number 208.0100
- * Pay Plan Quantity

3

PREPARE FOUNDATION FOR ASPHALTIC PAVING (1581-14-70)

| | | | | | 211.0100.01 |
|---------|---------|---|---------|----------|-------------|
| ROADWAY | STATION | - | STATION | LOCATION | LS |
| USH 8 | 611+85 | - | 613+15 | RT | 1 |
| TOTAL | | | | | 1 |

ALL ITEMS CATEGORY 0010

FINISHING ROADWAY (1581-14-70)

| | | 213.0100.01 |
|---------|--|-------------|
| ROADWAY | | EACH |
| USH 8 | | 1 |
| TOTAL | | 1 |

ALL ITEMS CATEGORY 0010

SHAPING SHOULDERS

| | | | | | 305.0500 |
|---------|---------|---|---------|----|----------|
| ROADWAY | STATION | - | STATION | | STA |
| USH 8 | 607+65 | - | 861+55 | LT | 254 |
| USH 8 | 607+65 | - | 861+50 | RT | 254 |
| USH 8 | 867+50 | - | 940+60 | LT | 74 |
| USH 8 | 867+30 | - | 940+60 | RT | 74 |
| TOTAL | | | | | 656 |

ALL ITEMS CATEGORY 0010

3

BASE AGGREGATE ITEMS

| | | | | | 305.0110 | 305.0120 |
|---------|---------|---|---------|--|-----------|------------|
| | | | | | BASE | BASE |
| | | | | | AGGREGATE | AGGREGATE |
| | | | | | DENSE | DENSE |
| | | | | | 3/4-INCH | 1 1/4-INCH |
| ROADWAY | STATION | - | STATION | | TON | TON |
| USH 8 | 607+65 | - | 940+60 | | 2,100 | 500 |
| TOTAL | | | | | 2,100 | 500 |

ALL ITEMS CATEGORY 0010

ASPHALT ITEMS

| | | | | | 455.0605 | 460.5223 | 460.5224 | 465.0110 | 465.0120 | 465.0315 |
|---------|---------|---|------------|--|----------|--------------|--------------|-----------|-----------------|-----------|
| | | | | | TACK | HMA | HMA | ASPHALTIC | ASPHALTIC | |
| | | | | | COAT | PAVEMENT | PAVEMENT | SURFACE | SURFACE | |
| | | | | | | 3 LT 58-28 S | 4 LT 58-28 S | PATCHING | DRIVEWAYS AND | ASPHALTIC |
| | | | | | GAL | TON | TON | TON | FIELD ENTRANCES | FLUMES |
| ROADWAY | STATION | - | STATION | | | | | | TON | SY |
| USH 8 | 607+65 | - | 940+60 | | 13,650 | 14,300 | 11,000 | --- | 30 | --- |
| USH 8 | | | 612+45, RT | | --- | --- | --- | --- | --- | 20 |
| USH 8 | | | 612+80, RT | | --- | --- | --- | --- | --- | 20 |
| USH 8 | | | AT CTH O | | --- | --- | --- | 1 | --- | --- |
| TOTAL | | | | | 13,650 | 14,300 | 11,000 | 1 | 30 | 40 |

ALL ITEMS CATEGORY 0010

REHEATING HMA PAVEMENT LONGITUDINAL JOINTS

| | | |
|--------------|-----------------|------------|
| | | 460.4110.S |
| ROADWAY | LOCATION | LF |
| USH 8 | 607+65 - 940+60 | 59,390 |
| TOTAL | | 59,390 |

ALL ITEMS CATEGORY 0010

CLEANING CULVERT PIPES

| | | |
|--------------|----------|----------|
| | | 520.8700 |
| ROADWAY | LOCATION | EACH |
| USH 8 | 893+81 | 1 |
| TOTAL | | 1 |

ALL ITEMS CATEGORY 0010

PIPE LINERS

| | | 520.9700.S.01 | 520.9700.S.02 | 520.9750.S | EXISTING SLOPE (%) |
|---------|----------|---------------|---------------|--------------|--------------------|
| | | CULVERT | CULVERT | CLEANING | |
| | | PIPE | PIPE | CULVERT | |
| | | LINERS | LINERS | PIPES FOR | |
| | | 24-INCH | 36-INCH | LINERS | |
| | | LF | LF | VERIFICATION | |
| ROADWAY | LOCATION | | | EACH | |
| USH 8 | 678+25 | -- | 132 | 1 | 0.41% |
| USH 8 | 686+30 | 70 | -- | 1 | 0.00% |
| USH 8 | 855+86 | 107 | -- | 1 | 0.14% |
| TOTAL | | 177 | 132 | 3 | |

ALL ITEMS CATEGORY 0010

PROJECT NO: 1581-14-70

HWY: USH 8

COUNTY: PRICE

MISCELLANEOUS QUANTITIES

SHEET

E

3

3

| DRIVEWAY CULVERTS | | | | | | | | | |
|----------------------------------------------------------------------------------------------------------------|-----------|----------|---------|---------------|----------|---------|-------------------|----------|----------------|
| | | | | | | | 521.0124 | 521.1024 | |
| | | | | | | | APRON ENDWALLS | | |
| | | | | | | | FOR | | |
| | | | | | | | CULVERT | CULVERT | |
| | | | | | | | PIPE | PIPE | |
| | | | | | | | CORRUGATED | STEEL | |
| | | | | | | | STEEL | STEEL | |
| | | | | | | | 24-INCH | 24-INCH | |
| ROADWAY | INLET END | | | DISCHARGE END | | | LF | EACH | MIN. THICKNESS |
| | STA | OFFSET | ELEV | STA | OFFSET | ELEV | | | |
| USH 8 | 862+07 | 34.2' RT | 1503.00 | 862+46 | 40.0' RT | 1501.30 | 34 | 2 | 0.064 |
| TOTAL | | | | | | | 34 | 2 | |
| STATION AND OFFSETS ARE TO THE APRON END OF ENDWALLS | | | | | | | | | |
| PIPE LENGTHS AND ELEVATIONS ARE FROM THE END OF PIPE TO END OF PIPE AND DO NOT INCLUDE LENGTH OF APRON ENDWALL | | | | | | | | | |
| ALL ITEMS CATEGORY 0010 | | | | | | | | | |

| CONCRETE CURB & GUTTER 6-INCH SLOPED 36-INCH TYPE D | | | | | |
|-----------------------------------------------------|---------|---|---------|----------|----------|
| | | | | | 601.0557 |
| ROADWAY | STATION | - | STATION | LOCATION | LF |
| USH 8 | 611+85 | - | 612+45 | RT | 91 |
| USH 8 | 612+80 | - | 613+15 | RT | 58 |
| TOTAL | | | | | 149 |
| ALL ITEMS CATEGORY 0010 | | | | | |

| <u>RIPRAP LINED DITCH</u> | | | | | | |
|---------------------------|---------|---|---------|----------|----------|------------|
| | | | | | 606.0200 | 645.0120 |
| | | | | | RIPRAP | GEOTEXTILE |
| | | | | | MEDIUM | FABRIC |
| | | | | | | TYPE HR |
| ROADWAY | STATION | - | STATION | LOCATION | CY | SY |
| USH 8 | 862+40 | - | 863+00 | RT | 50 | 110 |
| TOTAL | | | | | 50 | 110 |
| ALL ITEMS CATEGORY 0010 | | | | | | |

| <u>SALVAGED RAIL</u> | | | | | | |
|-------------------------|---------|---|---------|----------|----------|--|
| | | | | | 614.0920 | |
| ROADWAY | STATION | - | STATION | LOCATION | LF | |
| USH 8 | 862+58 | - | 865+99 | RT | 342 | |
| USH 8 | 862+92 | - | 866+33 | LT | 342 | |
| TOTAL | | | | | 684 | |
| ALL ITEMS CATEGORY 0010 | | | | | | |

| <u>MAINTENANCE AND REPAIR OF HAUL ROADS (1581-14-70)</u> | | |
|----------------------------------------------------------|--|-------------|
| | | 618.0100.01 |
| ROADWAY | | EACH |
| USH 8 | | 1 |
| TOTAL | | 1 |
| ALL ITEMS CATEGORY 0010 | | |

| GUARDRAIL ITEMS | | | | | | | |
|-------------------------|---------|---|---------|----------|-----------|-----------|-----------|
| | | | | | 614.2300 | 614.2330 | 614.2610 |
| | | | | | MGS | MGS | MGS |
| | | | | | GUARDRAIL | GUARDRAIL | GUARDRAIL |
| | | | | | 3 | 3 K | TERMINAL |
| | | | | | LF | LF | EAT |
| ROADWAY | STATION | - | STATION | LOCATION | | | EACH |
| USH 8 | 862+55 | - | 863+05 | RT | -- | -- | 1 |
| USH 8 | 863+05 | - | 865+47 | RT | 204 | 38 | -- |
| USH 8 | 865+47 | - | 865+97 | RT | -- | -- | 1 |
| USH 8 | 862+89 | - | 863+39 | LT | -- | -- | 1 |
| USH 8 | 863+39 | - | 865+64 | LT | 187 | 38 | -- |
| USH 8 | 865+64 | - | 866+14 | LT | -- | -- | 1 |
| TOTAL | | | | | 391 | 76 | 4 |
| ALL ITEMS CATEGORY 0010 | | | | | | | |

| MOBILIZATION | |
|-------------------------|------|
| 619.1000 | |
| ROADWAY | EACH |
| USH 8 | 1 |
| TOTAL | 1 |
| ALL ITEMS CATEGORY 0010 | |

| WATER | |
|-------------------------|------|
| 624.0100 | |
| ROADWAY | MGAL |
| USH 8 | 30 |
| TOTAL | 30 |
| ALL ITEMS CATEGORY 0010 | |

| | | | | | |
|------------------------|------------|---------------|--------------------------|-------|---|
| PROJECT NO: 1581-14-70 | HWY: USH 8 | COUNTY: PRICE | MISCELLANEOUS QUANTITIES | SHEET | E |
|------------------------|------------|---------------|--------------------------|-------|---|

| RESTORATION ITEMS | | | | | | | | | | | | |
|-------------------|---------|---|---------|----------|----------|------------|----------|----------|----------|-----------|----------|--------------------------|
| | | | | 625.0100 | 627.0200 | 629.0205 | 630.0110 | 630.0120 | 630.0130 | 630.0200 | 631.0300 | |
| | | | | | | | | | | | | |
| | | | | TOPSOIL | MULCHING | FERTILIZER | SEEDING | SEEDING | SEEDING | SEEDING | SOD | |
| | | | | SY | SY | TYPE A | MIXTURE | MIXTURE | MIXTURE | TEMPORARY | WATER | |
| ROADWAY | STATION | - | STATION | SY | SY | CWT | NO. 10 | NO. 20 | NO. 30 | LB | MGAL | COMMENTS |
| USH 8 | 611+75 | - | 613+25 | 90 | -- | 1 | -- | -- | 2 | -- | 1 | CTH O INTERSECTION RADII |
| USH 8 | 607+65 | - | 940+60 | 37,000 | 37,000 | 25 | -- | -- | 670 | -- | 150 | DISTURBED SHOULDERS |
| USH 8 | 861+50 | | 867+50 | 4,600 | 3,700 | 3 | -- | 125 | -- | -- | 19 | BEAM GUARD AREA |
| USH 8 | 894+00 | - | 898+00 | 575 | -- | 1 | 8 | -- | -- | -- | 3 | REDITCHING AREA |
| UNDISTRIBUTED | | | | 10,585 | 10,175 | 10 | 2 | 35 | 168 | 25 | 47 | |
| TOTAL | | | | 52,850 | 50,875 | 40 | 10 | 160 | 840 | 25 | 220 | |

ALL ITEMS CATEGORY 0010

| EROSION CONTROL ITEMS | | | | | | | | | | | |
|-----------------------|---------|---|---------|----------|----------|-------------|----------------|-----------|----------|----------|--------------------------|
| | | | | 628.1104 | 628.1504 | 628.1520 | 628.2008 | 628.7504 | 628.7555 | 628.7570 | |
| | | | | | | | EROSION MAT | | | | |
| | | | | EROSION | SILT | SILT | URBAN | TEMPORARY | CULVERT | | |
| | | | | BALES | FENCE | FENCE | CLASS I | DITCH | PIPE | ROCK | |
| | | | | EACH | LF | MAINTENANCE | TYPE B | CHECKS | CHECKS | BAGS | |
| ROADWAY | STATION | - | STATION | | | | SY | LF | EACH | EACH | COMMENTS |
| USH 8 | 611+75 | - | 613+25 | -- | 200 | 200 | 90 | -- | -- | -- | CTH O INTERSECTION RADII |
| USH 8 | 607+65 | - | 940+60 | -- | -- | -- | -- | -- | -- | -- | DISTURBED SHOULDERS |
| USH 8 | 861+50 | - | 867+50 | -- | 1,200 | 1,200 | 900 | -- | 3 | 65 | BEAM GUARD AREA |
| USH 8 | 894+00 | - | 898+00 | 20 | 20 | 20 | 575 | 15 | -- | 20 | REDITCHING AREA |
| UNDISTRIBUTED | | | | 10 | 355 | 355 | 435 | 10 | -- | 25 | |
| TOTAL | | | | 30 | 1,775 | 1,775 | 2,000 | 25 | 3 | 110 | |

| MOBILIZATION EROSION CONTROL | | |
|------------------------------|------|---------------|
| | | 628.1905 |
| | | 628.1910 |
| | | MOBILIZATIONS |
| | | EROSION |
| | | CONTROL |
| ROADWAY | EACH | EACH |
| USH 8 | 4 | 2 |
| TOTAL | 4 | 2 |

ALL ITEMS CATEGORY 0010

3

MARKERS CULVERT ENDS

| ROADWAY | LOCATION | 633.5200 | COMMENTS |
|---------|----------|----------|---------------------|
| | | EACH | |
| USH 8 | 609+20 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 614+25 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 631+43 | 2 | CROSS CULVERT |
| USH 8 | 652+00 | 2 | CROSS CULVERT |
| USH 8 | 665+48 | 2 | CROSS CULVERT |
| USH 8 | 678+25 | 2 | CROSS CULVERT |
| USH 8 | 690+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 695+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 700+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 706+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 712+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 717+10 | 2 | CROSS CULVERT |
| USH 8 | 719+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 725+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 731+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 739+77 | 2 | CROSS CULVERT |
| USH 8 | 741+65 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 747+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 757+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 762+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 767+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 777+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 782+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 787+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 797+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 801+92 | 2 | CROSS CULVERT |
| USH 8 | 802+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 807+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 810+10 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 812+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 817+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 822+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 827+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 827+15 | 2 | CROSS CULVERT |
| USH 8 | 834+15 | 2 | CROSS CULVERT |
| USH 8 | 834+95 | 2 | CROSS CULVERT |
| USH 8 | 837+50 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 843+05 | 2 | UNDERDRAIN OUTFALLS |
| USH 8 | 855+86 | 2 | CROSS CULVERT |
| USH 8 | 889+58 | 2 | CROSS CULVERT |
| USH 8 | 893+85 | 2 | CROSS CULVERT |
| USH 8 | 900+60 | 2 | CROSS CULVERT |
| USH 8 | 910+58 | 2 | CROSS CULVERT |
| USH 8 | 937+05 | 2 | CROSS CULVERT |
| TOTAL | | 88 | |

ALL ITEMS CATEGORY 0010

PERMANENT SIGNING

| | | | | | 637.2210 | 637.2230 | | | 634.0614 | 634.0616 |
|---------|----------|----------|---------------------------|------|-----------|----------|---------------|---------------|----------|----------|
| | | | | | SIGN SIZE | | SIGNS TYPE II | SIGNS TYPE II | | |
| | | | | | | | REFLECTIVE | REFLECTIVE | SAME | POSTS |
| | | | | | | | H | F | POST AS | WOOD |
| | | | | | | | SF | SF | SIGN NO. | 4X6-INCH |
| ROADWAY | SIGN NO. | CODE NO. | SIGN MESSAGE | INCH | X INCH | | | | | 4X6-INCH |
| | | | | | | | | | | X14-FT |
| | | | | | | | | | | X16-FT |
| | | | | | | | | | | |
| USH 8 | 1P01 | W1-7 | DOUBLE NIGHT ARROW | 48 | x 24 | -- | 8.00 | -- | | 1 |
| USH 8 | 1P02 | M1-5A | COUNTY O | 24 | X 24 | 4.00 | -- | -- | | -- |
| USH 8 | 1P03 | M6-1 | DIRECTIONAL ARROW LT | 21 | X 21 | 3.06 | -- | 1P02 | | -- |
| USH 8 | 1P04 | W14-3 | NO PASSING ZONE | 48 | X 36 | -- | 6.00 | -- | | 1 |
| USH 8 | 1P05 | M2-1 | JCT | 21 | X 15 | 2.19 | -- | -- | | -- |
| USH 8 | 1P06 | M1-5A | COUNTY O | 24 | X 24 | 4.00 | -- | 1P05 | | -- |
| USH 8 | 1P07 | M3-4 | WEST | 24 | X 12 | 2.00 | -- | -- | | -- |
| USH 8 | 1P08 | M1-4 | USH 8 | 24 | X 24 | 4.00 | -- | 1P08 | | -- |
| USH 8 | 1P09 | M1-5A | COUNTY O | 24 | X 24 | 4.00 | -- | -- | | -- |
| USH 8 | 1P10 | M6-1 | DIRECTIONAL ARROW RT | 21 | X 21 | 3.06 | -- | 1P10 | | -- |
| USH 8 | 1P11 | R1-1 | STOP | 30 | X 30 | 5.18 | -- | -- | | 1 |
| USH 8 | 1P12 | M1-4 | USH 8 | 24 | X 24 | 4.00 | -- | -- | | -- |
| USH 8 | 1P13 | M6-4 | DIRECTIONAL ARROW LT/RT | 21 | X 21 | 3.06 | -- | 1P12 | | -- |
| USH 8 | 1P14 | M3-2 | EAST | 24 | X 12 | 2.00 | -- | -- | | -- |
| USH 8 | 1P15 | M1-4 | USH 8 | 24 | X 24 | 4.00 | -- | 1P14 | | -- |
| USH 8 | 1P16 | W14-3 | NO PASSING ZONE | 48 | X 36 | -- | 6.00 | -- | | 1 |
| USH 8 | 1P17 | W14-3 | NO PASSING ZONE | 48 | X 36 | -- | 6.00 | -- | | 1 |
| USH 8 | 1P18 | D5-61 | WAYSIDE 1/2 MILE | 48 | X 24 | -- | 8.00 | -- | | 1 |
| USH 8 | 2P01 | W14-3 | NO PASSING ZONE | 48 | X 36 | -- | 6.00 | -- | | 1 |
| USH 8 | 2P02 | D1-61 | ASPEN RD ARROW LT/RT | 54 | X 24 | 9.00 | -- | -- | | -- |
| USH 8 | 2P03 | R1-1 | STOP | 30 | X 30 | 5.18 | -- | -- | | 1 |
| USH 8 | 2P04 | R1-1 | STOP | 30 | X 30 | 5.18 | -- | -- | | 1 |
| USH 8 | 2P05 | D1-61 | ASPEN RD ARROW LT/RT | 54 | X 24 | 9.00 | -- | -- | | -- |
| USH 8 | 3P01 | D1-61 | PENNINGTON RD ARROW LT/RT | 78 | X 24 | 13.00 | -- | -- | | -- |
| USH 8 | 3P02 | R1-1 | STOP | 30 | X 30 | 5.18 | -- | -- | | 1 |
| USH 8 | 3P03 | R1-1 | STOP | 30 | X 30 | 5.18 | -- | -- | | 1 |
| USH 8 | 3P04 | D1-61 | PENNINGTON RD ARROW LT/RT | 78 | X 24 | 13.00 | -- | -- | | -- |
| USH 8 | 4P01 | D1-1 | BEAUMONT RD ARROW RT | 90 | X 15 | 9.38 | -- | -- | | 2 |
| USH 8 | 4P02 | R1-1 | STOP | 30 | X 30 | 5.18 | -- | -- | | 1 |
| USH 8 | 4P03 | D1-1 | BEAUMONT RD ARROW LT | 90 | X 15 | 9.38 | -- | -- | | 2 |
| USH 8 | 4P04 | W14-3 | NO PASSING ZONE | 48 | X 36 | -- | 6.00 | -- | | 1 |
| USH 8 | 5P01 | W14-3 | NO PASSING ZONE | 48 | X 36 | -- | 6.00 | -- | | 1 |
| USH 8 | 5P02 | W14-3 | NO PASSING ZONE | 48 | X 36 | -- | 6.00 | -- | | 1 |
| USH 8 | 5P03 | D1-61 | HAY CREED RD ARROW LT/RT | 78 | X 24 | 13.00 | -- | -- | | -- |
| USH 8 | 5P05 | R1-1 | STOP | 30 | X 30 | 5.18 | -- | -- | | 1 |
| USH 8 | 5P06 | R1-1 | STOP | 30 | X 30 | 5.18 | -- | -- | | 1 |
| USH 8 | 5P07 | D1-61 | HAY CREED RD ARROW LT/RT | 78 | X 24 | 13.00 | -- | -- | | -- |
| USH 8 | 5P08 | S3-1 | SCHOOL BUS STOP AHEAD | 36 | X 36 | -- | 9.00 | -- | | 1 |
| USH 8 | 5P09 | W14-3 | NO PASSING ZONE | 48 | X 36 | -- | 6.00 | -- | | 1 |
| USH 8 | 6P01 | D1-1 | MILLER RD ARROW RT | 66 | X 15 | 6.88 | -- | -- | | 2 |
| TOTAL | | | | | | 176.44 | 73.00 | | | 25 |
| | | | | | | | | | | 18 |

ALL ITEMS CATEGORY 0010

PROJECT NO: 1581-14-70

HWY: USH 8

COUNTY: PRICE

MISCELLANEOUS QUANTITIES

SHEET

E

SIGN REMOVALS

| ROADWAY | SIGN NO. | STATION | LOCATION | 638.2602 | 638.3000 | SIGN MESSAGE |
|---------|----------|---------|----------|------------------------------|------------------------------------|-----------------------|
| | | | | REMOVING SIGNS TYPE II | REMOVING SMALL SIGN SUPPORTS | |
| | | | | EACH | EACH | |
| USH 8 | 1R01 | 610+40 | LT | 1 | 1 | WEST, USH 8 |
| USH 8 | 1R02 | 611+95 | RT | 1 | 1 | COUNTY O, ARROW RT |
| USH 8 | 1R03 | 612+70 | LT | 1 | 1 | DOUBLE NIGHT ARROW |
| USH 8 | 1R04 | 612+80 | LT | 1 | 1 | COUNTY O, ARROW LT |
| USH 8 | 1R05 | 612+85 | RT | 1 | 1 | STOP |
| USH 8 | 1R06 | 613+10 | RT | 1 | 1 | USH 8, ARROW LT/RT |
| USH 8 | 1R07 | 614+45 | RT | 1 | 1 | EAST, USH 8 |
| USH 8 | 1R08 | 619+70 | LT | 1 | 1 | NO PASSING ZONE |
| USH 8 | 1R09 | 622+95 | LT | 1 | 1 | JCT, COUNTY O |
| USH 8 | 1R10 | 650+80 | RT | 1 | 1 | NO PASSING ZONE |
| USH 8 | 1R11 | 660+25 | LT | 1 | 1 | NO PASSING ZONE |
| USH 8 | 1R12 | 608+95 | LT | 1 | 1 | WAYSIDE 1/2 MILE |
| USH 8 | 2R01 | 683+85 | RT | 1 | 1 | NO PASSING ZONE |
| USH 8 | 2R02 | 707+60 | RT | 1 | 2 | ASPEN RD |
| USH 8 | 2R03 | 715+20 | LT | 1 | 1 | STOP |
| USH 8 | 2R04 | 715+65 | RT | 1 | 1 | STOP |
| USH 8 | 2R05 | 722+45 | LT | 1 | 2 | ASPEN RD |
| USH 8 | 3R01 | 734+65 | RT | 1 | 1 | DIP |
| USH 8 | 3R02 | 739+40 | RT | 1 | 1 | DIP |
| USH 8 | 3R03 | 740+20 | LT | 1 | 1 | DIP |
| USH 8 | 3R04 | 744+90 | LT | 1 | 1 | DIP |
| USH 8 | 3R05 | 773+80 | RT | 1 | 1 | PENNINGTON RD |
| USH 8 | 3R06 | 780+60 | LT | 1 | 1 | STOP |
| USH 8 | 3R07 | 780+95 | RT | 1 | 1 | STOP |
| USH 8 | 3R08 | 787+80 | LT | 1 | 1 | PENNINGTON RD |
| USH 8 | 4R01 | 827+50 | RT | 1 | 2 | BEAUMONT RD |
| USH 8 | 4R02 | 834+75 | RT | 1 | 1 | STOP |
| USH 8 | 4R03 | 841+00 | LT | 1 | 2 | BEAUMONT RD |
| USH 8 | 4R04 | 842+90 | LT | 1 | 1 | NO PASSING ZONE |
| USH 8 | 5R01 | 865+50 | RT | 1 | 1 | NO PASSING ZONE |
| USH 8 | 5R02 | 876+25 | LT | 1 | 1 | NO PASSING ZONE |
| USH 8 | 5R03 | 880+00 | RT | 1 | 2 | HAY CREEK RD |
| USH 8 | 5R04 | 886+80 | LT | 1 | 1 | STOP |
| USH 8 | 5R05 | 887+15 | RT | 1 | 1 | STOP |
| USH 8 | 5R06 | 894+05 | LT | 1 | 2 | HAY CREEK RD |
| USH 8 | 5R07 | 900+65 | LT | 1 | 1 | SCHOOL BUS STOP AHEAD |
| USH 8 | 5R08 | 912+95 | RT | 1 | 1 | NO PASSING ZONE |
| USH 8 | 6R01 | 934+80 | RT | 1 | 2 | MILLER RD |
| TOTAL | | | | 38 | 45 | |

ALL ITEMS CATEGORY 0010

FIELD OFFICE TYPE B

| ROADWAY | 642.5001 |
|---------|----------|
| | EACH |
| USH 8 | 1 |
| TOTAL | 1 |

ALL ITEMS CATEGORY 0010

TRAFFIC CONTROL (1581-14-70)

| ROADWAY | 643.0100.01 |
|---------|-------------|
| | EACH |
| USH 8 | 1 |
| TOTAL | 1 |

ALL ITEMS CATEGORY 0010

TRAFFIC CONTROL ITEMS

| ROADWAY | STATION | - | STATION | 643.0300 | | 643.0900 | |
|---------|---------|---|---------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| | | | | TRAFFIC CONTROL DRUMS | TRAFFIC CONTROL SIGNS | TRAFFIC CONTROL DRUMS | TRAFFIC CONTROL SIGNS |
| USH 8 | 607+65 | - | 940+60 | NO. | DAYS | NO. | DAYS |
| | | | | 30 | 40 | 30 | 40 |
| TOTAL | | | | 1,200 | | 1,200 | |

ALL ITEMS CATEGORY 0010

| PAVEMENT MARKING ITEMS | | | | | | |
|------------------------|-------------------|----------|-------------|------------|-----------|--------|
| | 646.0106 | 646.0406 | 647.0803 | 648.0100 | 649.0402 | |
| | | PAVEMENT | PAVEMENT | | TEMPORARY | |
| | PAVEMENT | MARKING | MARKING | | PAVEMENT | |
| | MARKING | SAME DAY | ENFORCEMENT | | MARKING | |
| | EPOXY | EPOXY | BARS | LOCATING | PAINT | |
| | 4-INCH | 4-INCH | EPOXY | NO PASSING | 4-INCH | |
| | WHITE | YELLOW | 24-INCH | ZONE | YELLOW | |
| ROADWAY | STATION - STATION | LF | LF | LF | MI | LF |
| USH 8 | 607+65 - 940+60 | 65,600 | 20,800 | -- | 6.31 | 20,800 |
| USH 8 | 932+00 LT & RT | -- | -- | 12 | -- | -- |
| USH 8 | 938+60 LT & RT | -- | -- | 12 | -- | -- |
| TOTAL | | 65,600 | 20,800 | 24 | 6.31 | 20,800 |

ALL ITEMS CATEGORY 0010

CONSTRUCTION STAKING

| ROADWAY | STATION - STATION | RESURFACING | SUPPLEMENTAL | SLOPE |
|---------|-------------------|-------------|-----------------------------|----------|
| | | REFERENCE | CONTROL | STAKES |
| | | 650.8000 | (1581-14-70) 650.9910.01 | 650.9920 |
| | | LF | LS | LF |
| USH 8 | 607+95 - 940+60 | 33,295 | 1 | -- |
| USH 8 | 862+50 - 897+50 | -- | -- | 500 |
| USH 8 | 894+00 - 898+00 | -- | -- | 400 |
| TOTAL | | 33,295 | 1 | 900 |

ALL ITEMS CATEGORY 0010

SAWING ASPHALT

| ROADWAY | LOCATION | 690.0150 |
|---------------|---------------------|----------|
| | | LF |
| USH 8 | 611+85 - 613+15, RT | 170 |
| CTH 0 | MATCHPOINT | 28 |
| PENNINGTON RD | MATCHPOINT | 20 |
| USH 8 | 940+60 | 30 |
| TOTAL | | 248 |

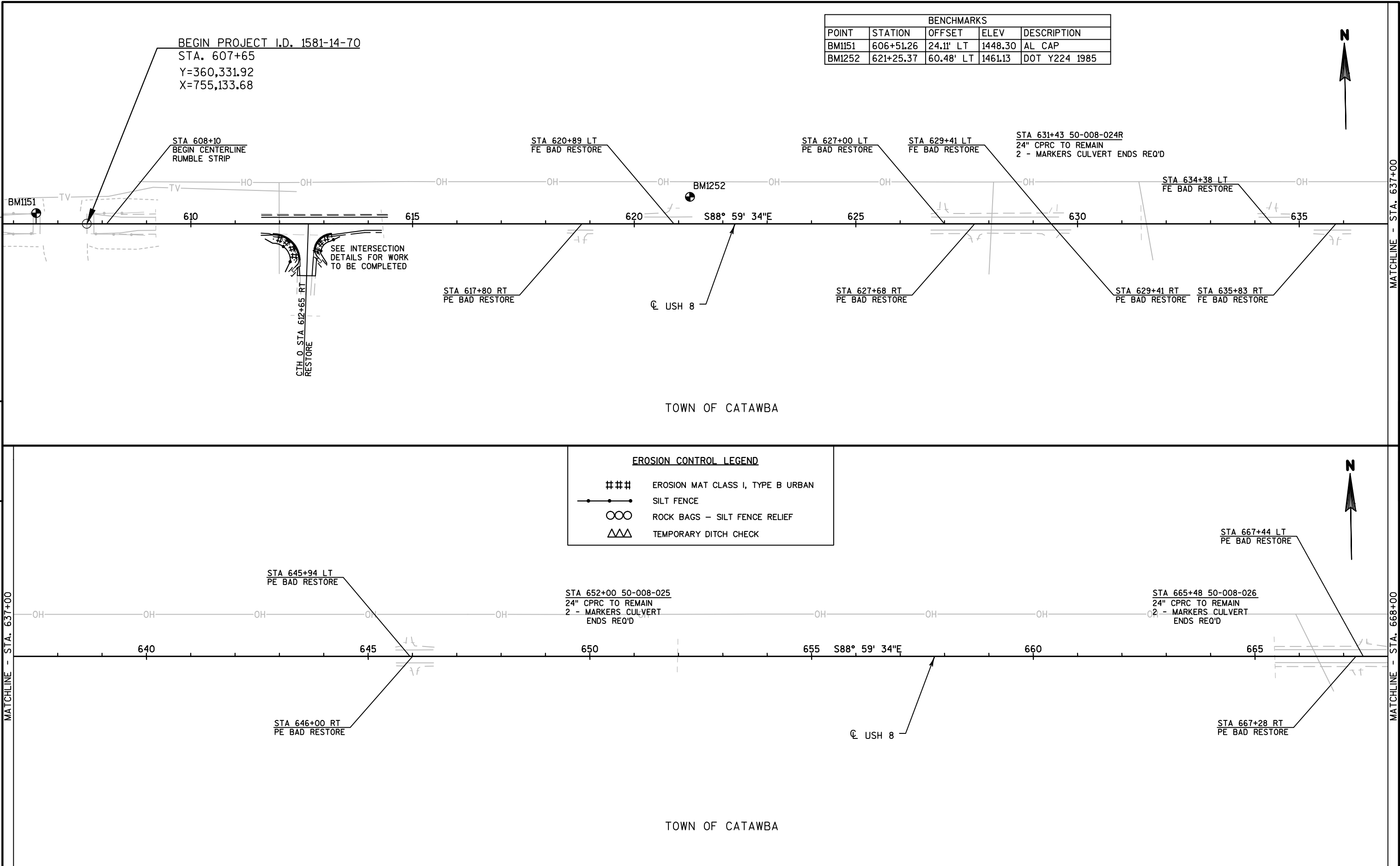
ALL ITEMS CATEGORY 0010

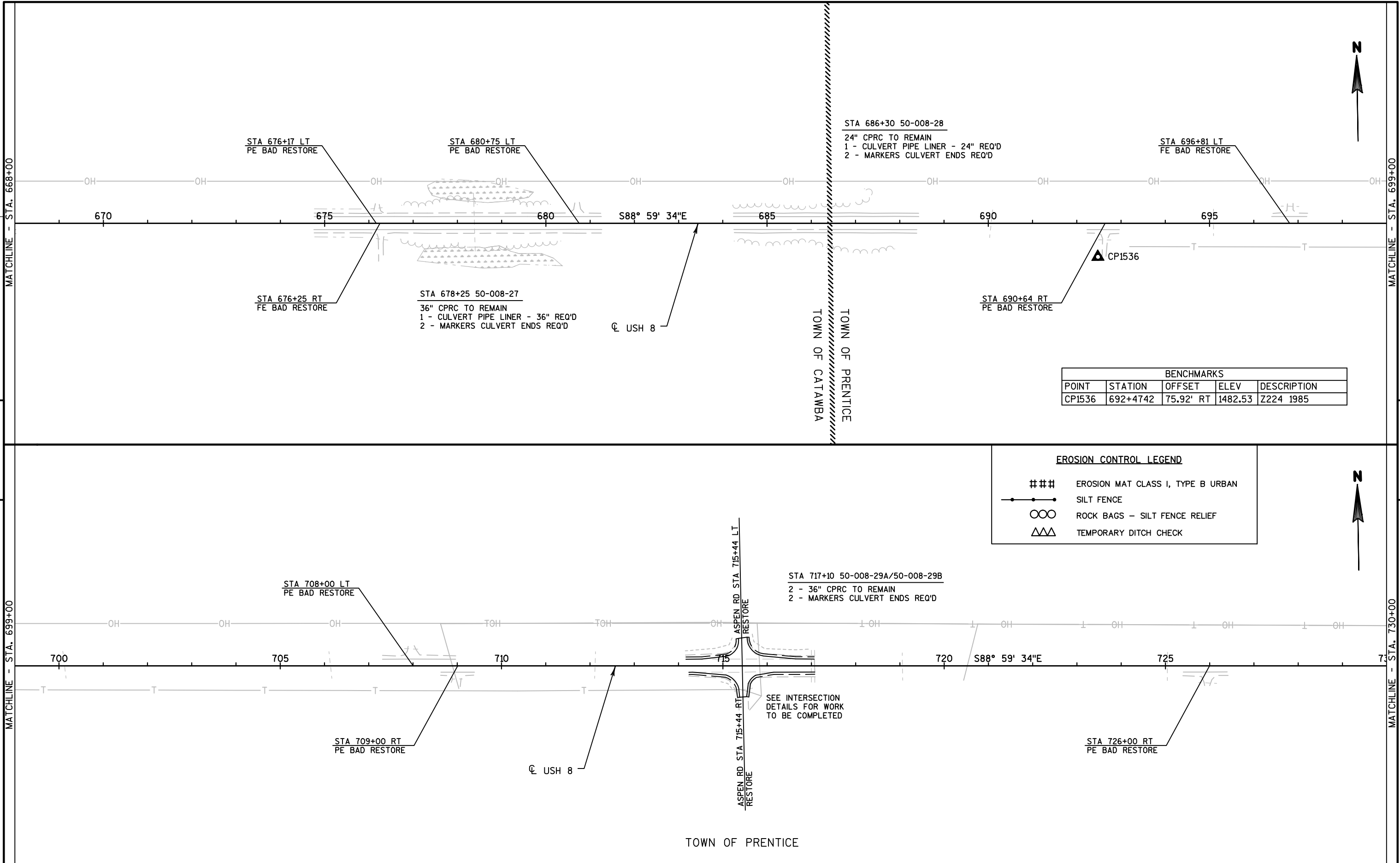
RESET APRON ENDWALL

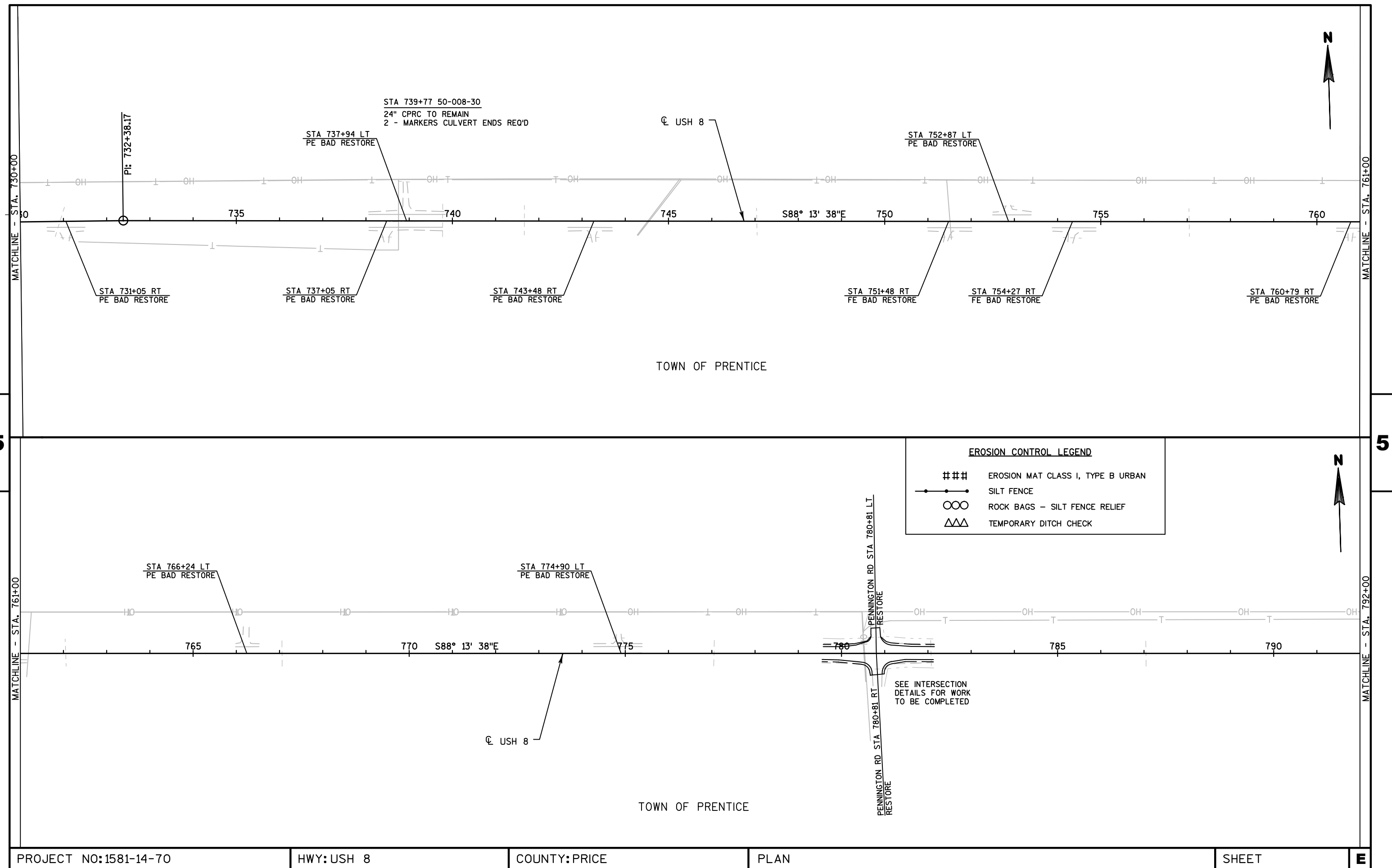
| ROADWAY | LOCATION | SPV.0060.01 | EXCAVATION | SEEDING | SEEDING | FERTILIZER | MULCHING* | SOD |
|---------|-----------------|-------------|------------|---------|------------|------------|-----------|--------|
| | | EACH | COMMON* | NO. 60* | TEMPORARY* | TYPE A* | | WATER* |
| | | | CY | LB | LB | CWT | SY | MGAL |
| USH 8 | 810+10, RT | 1 | 25 | 1 | 1 | 1 | 25 | 1 |
| USH 8 | 834+15, LT | 1 | 25 | 1 | 1 | 1 | 25 | 1 |
| USH 8 | 834+95, LT | 1 | 25 | 1 | 1 | 1 | 25 | 1 |
| USH 8 | 889+58, LT | 1 | 25 | 1 | 1 | 1 | 25 | 1 |
| USH 8 | 937+00, LT & RT | 1 | 25 | 1 | 1 | 1 | 25 | 1 |
| TOTAL | | 5 | 125 | 5 | 5 | 5 | 125 | 5 |

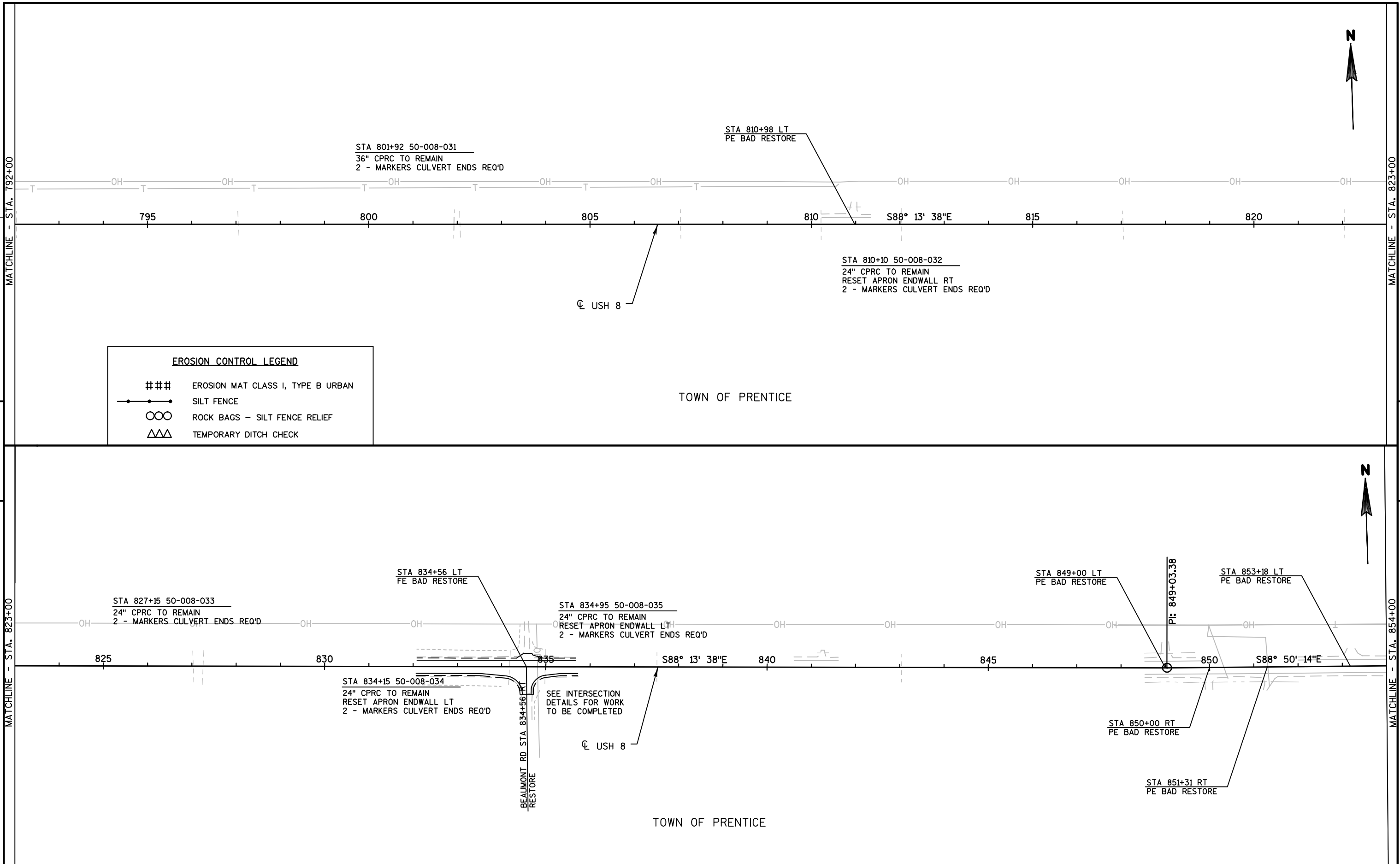
*FOR INFORMATION ONLY

ALL ITEMS CATEGORY 0010



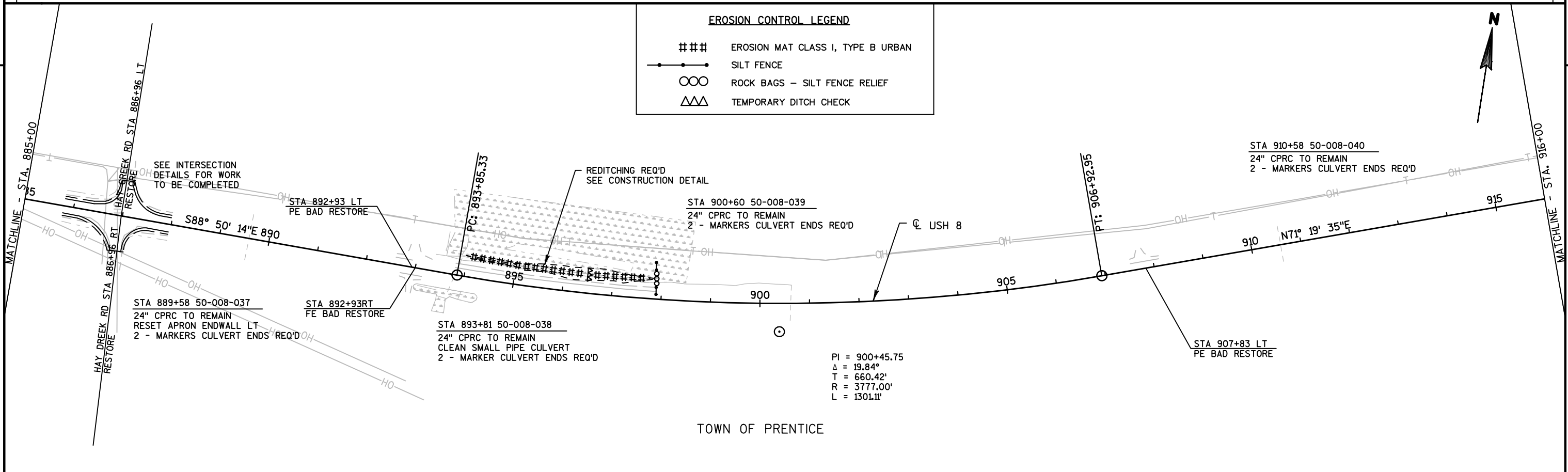
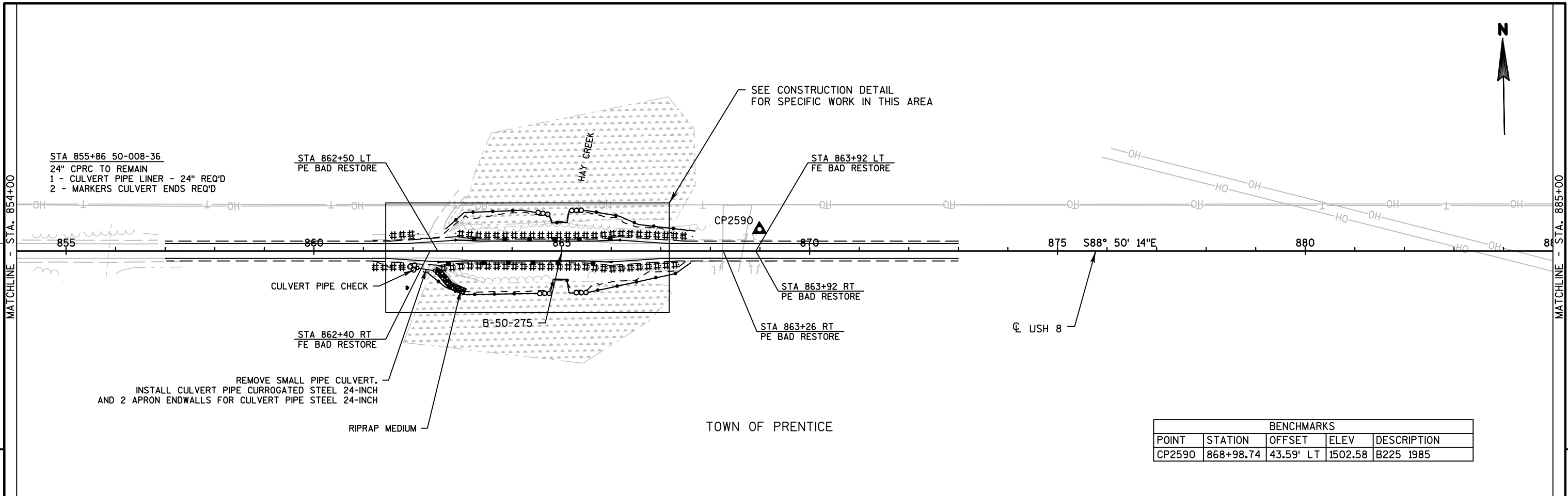






EROSION CONTROL LEGEND

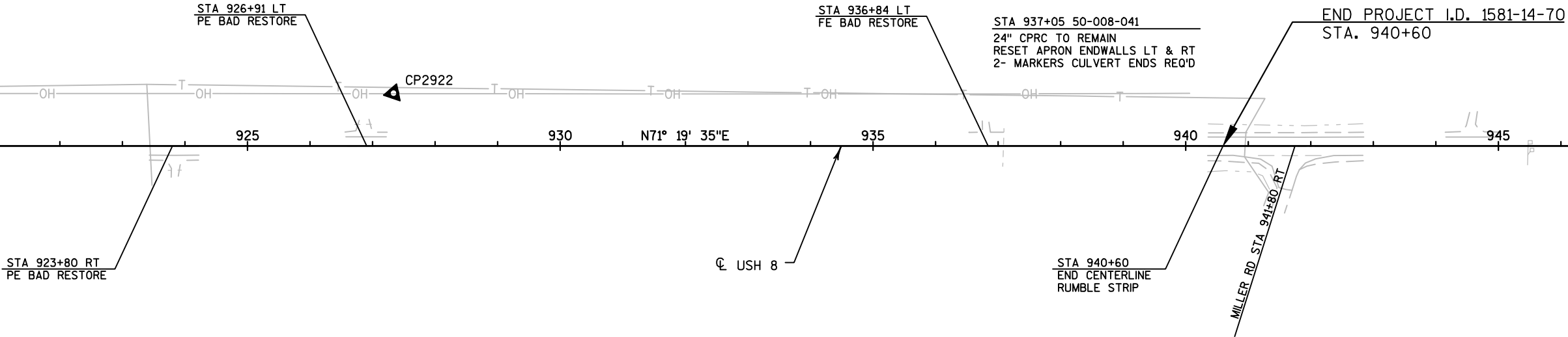
| | |
|---------|-----------------------------------|
| ### | EROSION MAT CLASS I, TYPE B URBAN |
| —●—●—●— | SILT FENCE |
| ○○○ | ROCK BAGS — SILT FENCE RELIEF |
| △△△ | TEMPORARY DITCH CHECK |



| BENCHMARKS | | | | |
|------------|-----------|-----------|---------|-------------|
| POINT | STATION | OFFSET | ELEV | DESCRIPTION |
| CP2922 | 927+33.16 | 79.93' LT | 1537.10 | C225 1985 |



MATCHLINE - STA. 916+00



EROSION CONTROL LEGEND

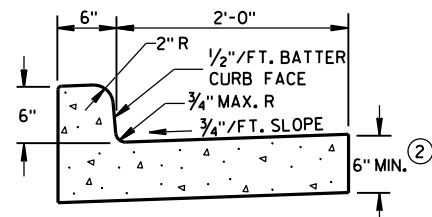
- ### EROSION MAT CLASS I, TYPE B URBAN
- SILT FENCE
- ROCK BAGS - SILT FENCE RELIEF
- △△△ TEMPORARY DITCH CHECK

5

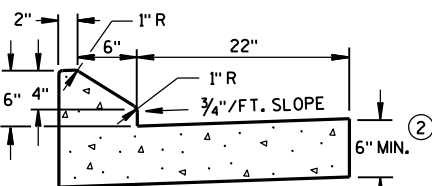
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Standard Detail Drawing List

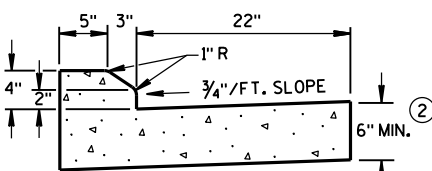
| | |
|-----------|------------------------------------------------------------------------------------------------------|
| 08D01-19 | CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES |
| 08D04-05 | CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES |
| 08E08-03 | TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS |
| 08E09-06 | SILT FENCE |
| 08F01-11 | APRON ENDWALLS FOR CULVERT PIPE |
| 09A01-13A | AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND D AND TEE INTERSECTION BYPASS LANE |
| 13A11-02A | 2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING |
| 13A11-02B | 2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING |
| 14B29-01 | SAFETY EDGE |
| 14B42-04A | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL |
| 14B42-04B | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL |
| 14B42-04C | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL |
| 14B44-02A | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS) |
| 14B44-02B | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS) |
| 14B44-02C | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS) |
| 15A03-02A | FLEXIBLE MARKER POST FOR CULVERT END |
| 15A03-02B | FLEXIBLE MARKER POST FOR CULVERT END |
| 15C03-03 | BARRICADES AND SIGNS FOR SIDEROAD CLOSURES |
| 15C04-03 | TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M. P. H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC |
| 15C08-16A | PAVEMENT MARKING (MAINLINE) |
| 15C08-16B | PAVEMENT MARKING (INTERSECTIONS) |
| 15C12-04 | TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS) |
| 15C14-02 | AERIAL ENFORCEMENT BARS PAVEMENT MARKING DETAILS |
| 15C19-04A | MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY |
| 15D28-03 | TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY |



TYPES A & D ①

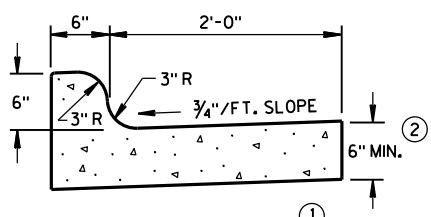


6" SLOPED CURB TYPES G & J ①



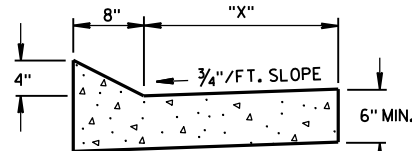
4" SLOPED CURB TYPES G & J ①

CONCRETE CURB & GUTTER 30"



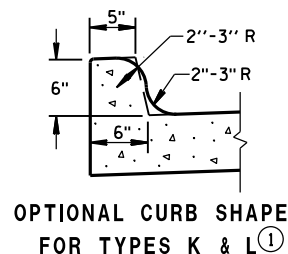
TYPES K & L ①

CONCRETE CURB & GUTTER 30"

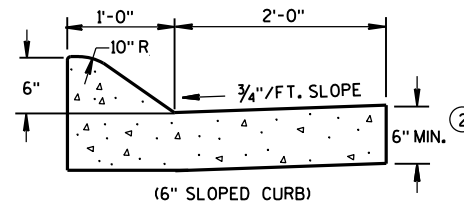


TYPES TBT & TBTT ①
CONCRETE CURB & GUTTER

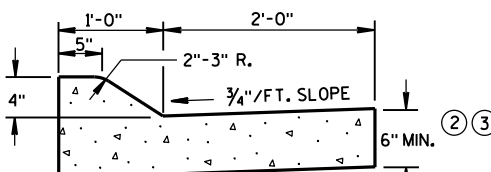
| TBT & TBTT | "X" |
|------------|-----|
| 30" | 22" |
| 36" | 28" |



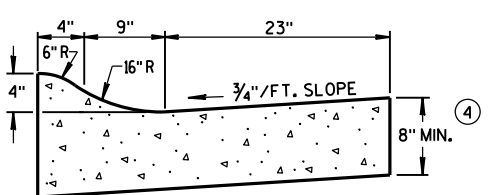
OPTIONAL CURB SHAPE
FOR TYPES K & L ①



(6" SLOPED CURB)

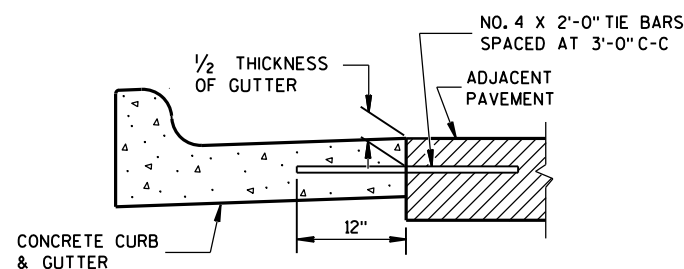


(4" SLOPED CURB)
TYPES A & D ①

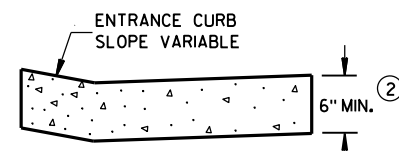


4" SLOPED CURB TYPES R & T ① ⑤

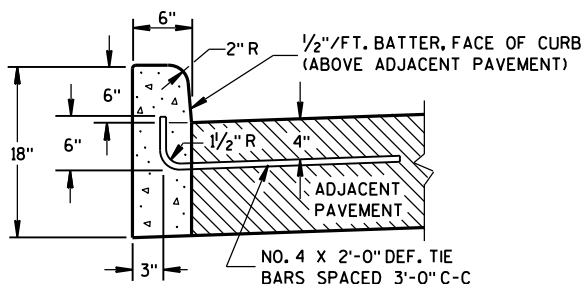
CONCRETE CURB & GUTTER 36"



TYPICAL TIE BAR LOCATION ①

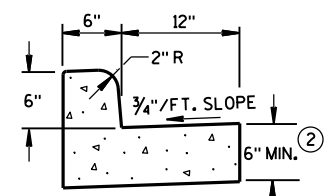


DRIVEWAY ENTRANCE CURB
(WHEN DIRECTED BY THE ENGINEER)

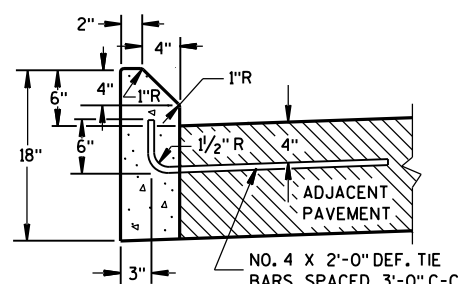


TYPES A & D ①

CONCRETE CURB



TYPES A & D
CONCRETE CURB & GUTTER 18"



TYPES G & J ①

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

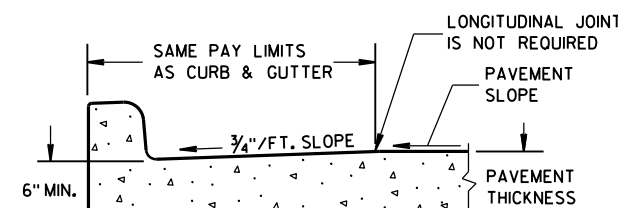
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

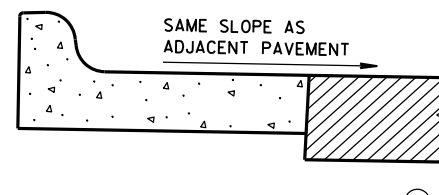
WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

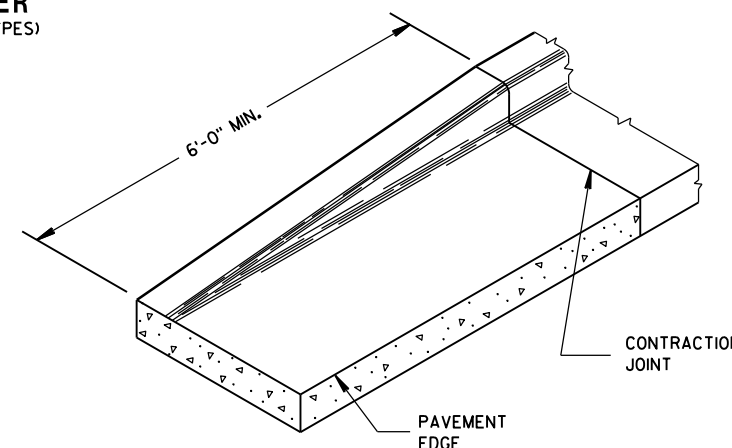
- TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBTT.
- THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- USE 8" MINIMUM GUTTER THICKNESS WHEN USED WITH AN ADJACENT CONCRETE TRUCK APRON PLACED BEHIND BACK OF CURB.
- THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



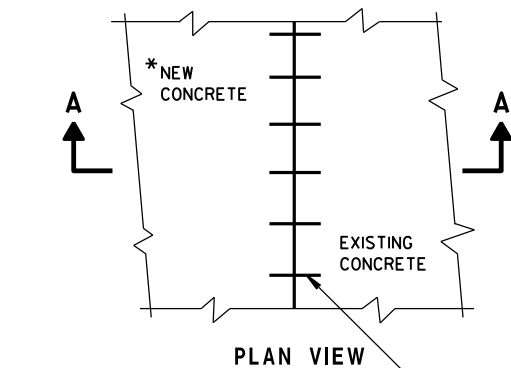
PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER



REVERSE SLOPE GUTTER
(TYPICAL FOR ALL CURB & GUTTER TYPES)



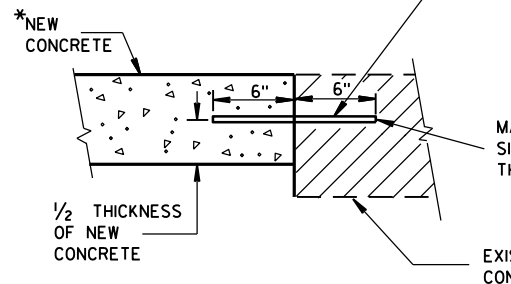
END SECTION CURB & GUTTER



PLAN VIEW

*NEW CURB & GUTTER,
SURFACE DRAINS,
CONCRETE PAVEMENT
OR OTHER NEW CONCRETE.

NO. 6 TIE BARS SPACED 2'-6" C-C,
INSTALLED PERPENDICULAR
TO THE LONGITUDINAL JOINT.



SECTION A-A
TIE BARS DRILLED
INTO EXISTING PAVEMENT

MAXIMUM DRILL HOLE
SIZE IS 1/8" GREATER
THAN TIE BAR DIAMETER

EXISTING CONCRETE

CONCRETE CURB, CONCRETE
CURB & GUTTER AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2016
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

6



PLAN VIEW
FLUME AT CURB END



6

S.D.D. 8 D 4-5

- ① JOINTS SHALL BE $\frac{1}{8}$ TO $\frac{1}{4}$ INCH WIDE BY $1\frac{1}{2}$ INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

EXPANSION JOINT

CONCRETE CURB AND GUTTER

8'-0"

4'-0"

EDGE OF PAVEMENT

2" MIN. CURB HEIGHT

4" R

3'-0" MIN.

SURFACE DRAIN IS SYMMETRICAL WHEN CURB AND GUTTER IS CONTINUED

TAPER CURB TO FLOW LINE

JOINTS

SHOULDER OR BERM HINGE POINT

W3 WIRE MESH (SEE SECTION D-D)

RIPRAP

6'-0"

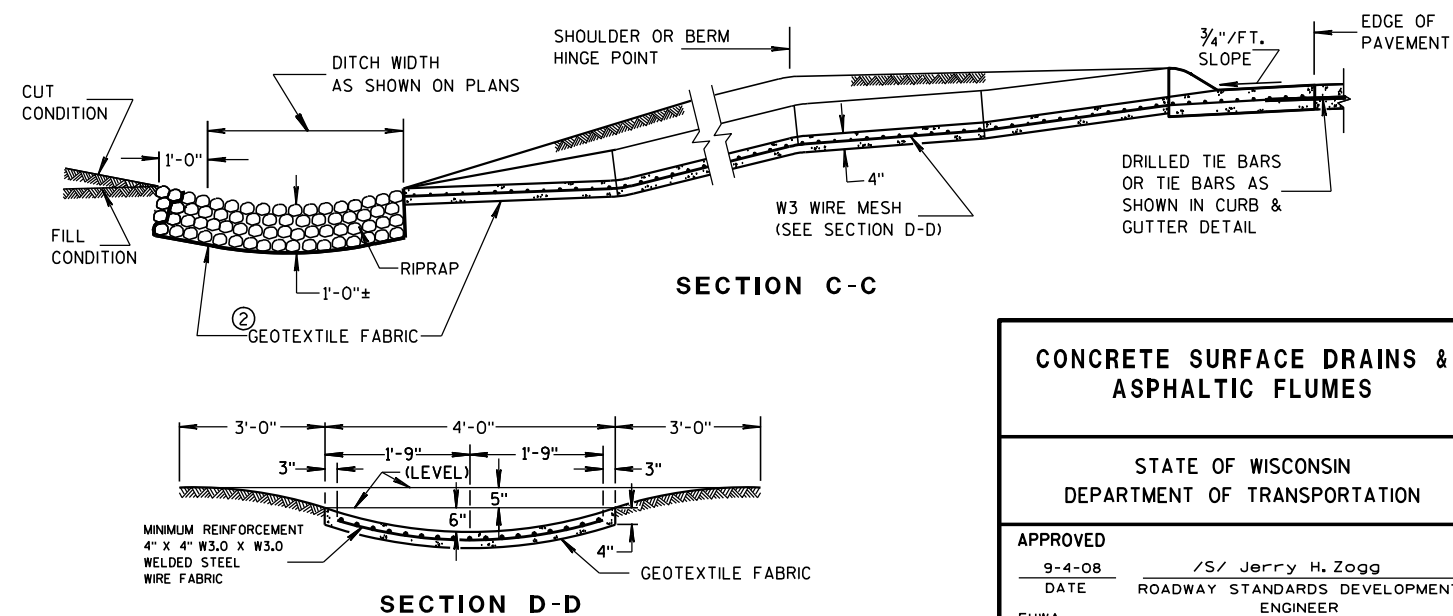
OR AS REQUIRED

1'-0" ON CUT SLOPE

DITCH

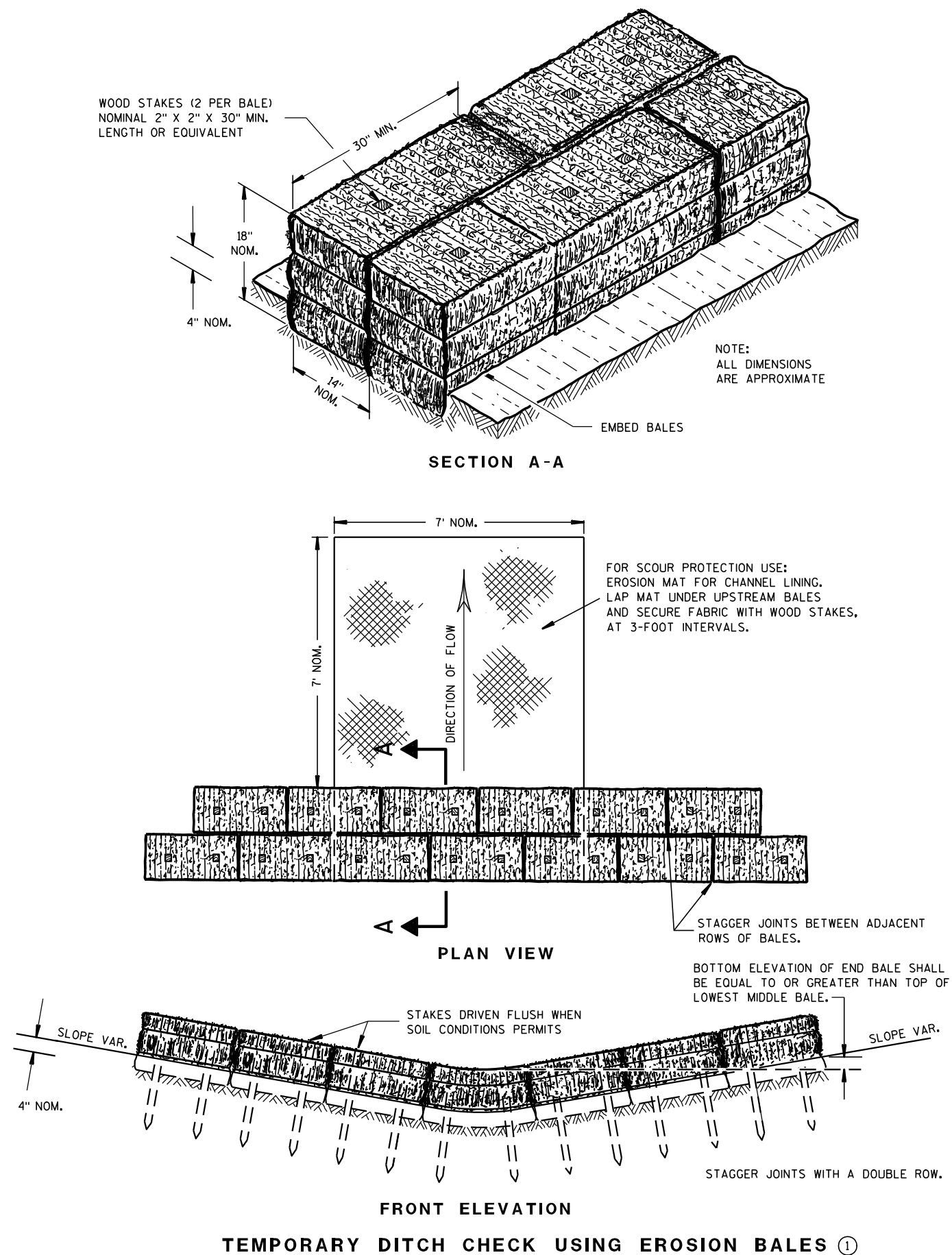
PLAN VIEW

PLAN VIEW



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

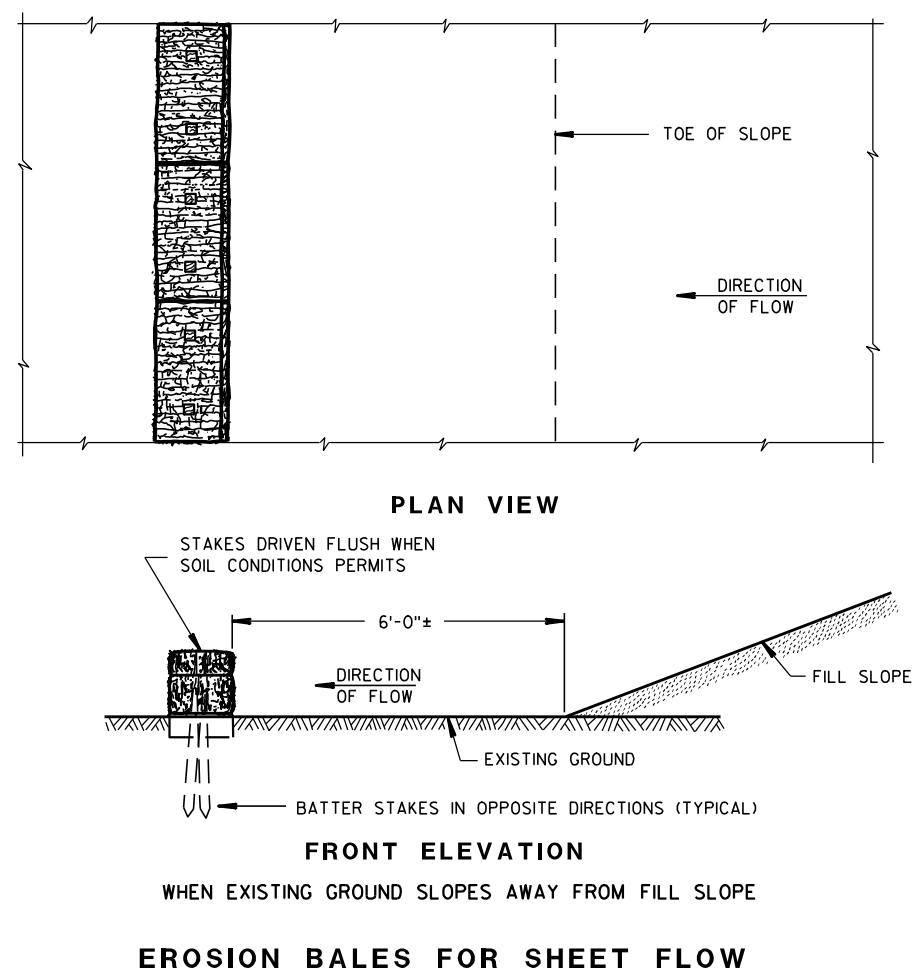
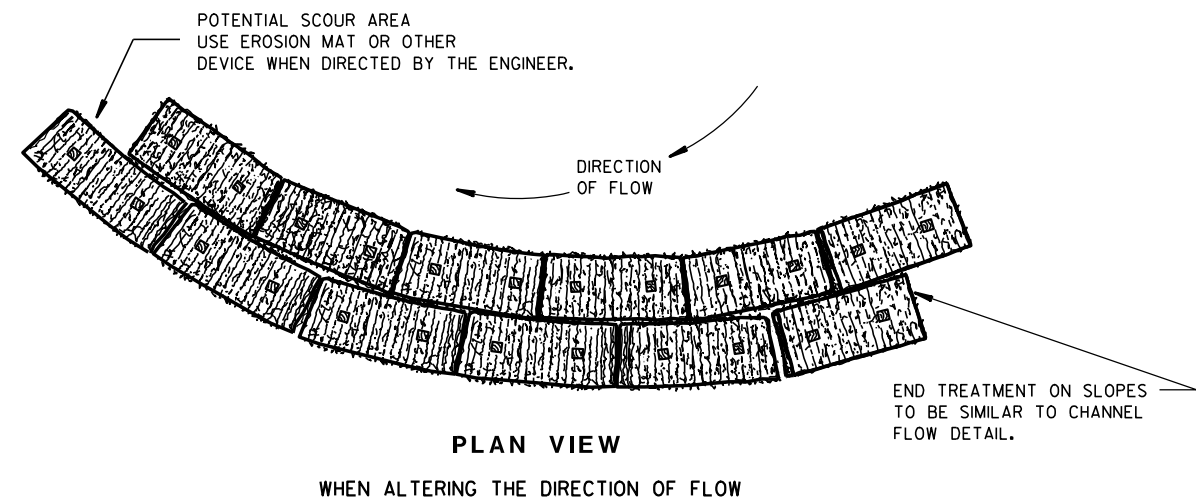
APPROVED
9-4-08 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA



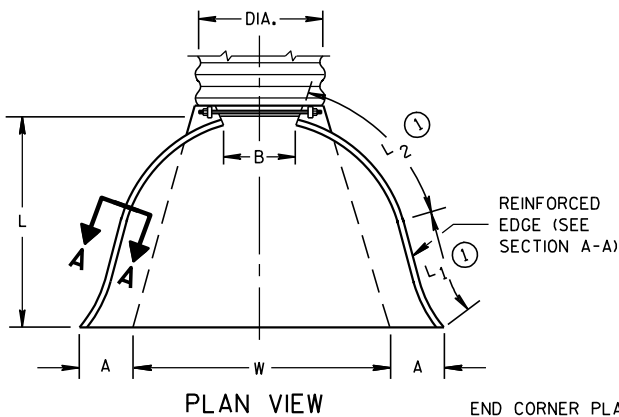
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



| | |
|------------------------------------------------------------|------------------------------------------------------------------------|
| SILT FENCE | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED <u>4-29-05</u> DATE | <u>/S/ Beth Cannestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER |

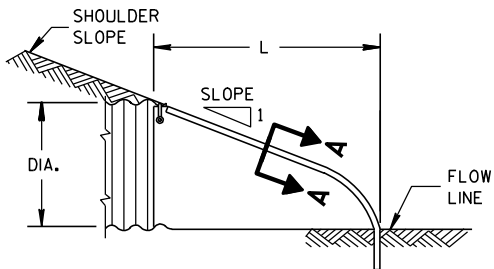
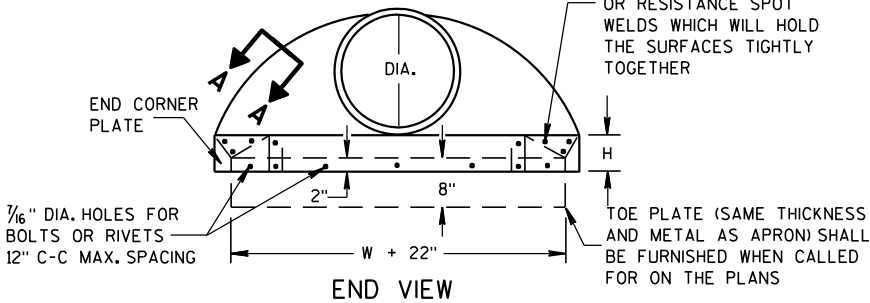
| METAL APRON ENDWALLS | | | | | | | | | | | |
|----------------------|-------------------------|-------|---------------------|-------------|------------|----------------|---------|---------|------------|---------------|-------|
| PIPE DIA. (IN.) | MIN. THICK. (Inches) | | DIMENSIONS (Inches) | | | | | | | APPROX. SLOPE | BODY |
| | STEEL | ALUM. | A (±1") | B (MAX.) | H (±1") | L (±1 1/2") | L1 ① | L2 ① | W (±2") | | |
| 12 | .064 | .060 | 6 | 6 | 6 | 21 | 12 | 17 1/2 | 24 | 2 1/2 to 1 | 1 Pc. |
| 15 | .064 | .060 | 7 | 8 | 6 | 26 | 14 | 21 3/4 | 30 | 2 1/2 to 1 | 1 Pc. |
| 18 | .064 | .060 | 8 | 10 | 6 | 31 | 15 | 28 1/4 | 36 | 2 1/2 to 1 | 1 Pc. |
| 21 | .064 | .060 | 9 | 12 | 6 | 36 | 18 | 29 5/8 | 42 | 2 1/2 to 1 | 1 Pc. |
| 24 | .064 | .075 | 10 | 13 | 6 | 41 | 18 | 37 1/4 | 48 | 2 1/2 to 1 | 1 Pc. |
| 30 | .079 | .075 | 12 | 16 | 8 | 51 | 18 | 52 1/4 | 60 | 2 1/2 to 1 | 1 Pc. |
| 36 | .079 | .105 | 14 | 19 | 9 | 60 | 24 | 59 3/4 | 72 | 2 1/2 to 1 | 2 Pc. |
| 42 | .109 | .105 | 16 | 22 | 11 | 69 | 24 | 75 5/8 | 84 | 2 1/2 to 1 | 2 Pc. |
| 48 | .109 | .105 | 18 | 27 | 12 | 78 | 24 | 81 | 90 | 2 1/4 to 1 | 3 Pc. |
| 54 | .109 | .105 | 18 | 30 | 12 | 84 | 30 | 85 1/2 | 102 | 2 1/4 to 1 | 3 Pc. |
| 60 | .109x | .105x | 18 | 33 | 12 | 87 | — | — | 114 | 2 to 1 | 3 Pc. |
| 66 | .109x | .105x | 18 | 36 | 12 | 87 | — | — | 120 | 2 to 1 | 3 Pc. |
| 72 | .109x | .105x | 18 | 39 | 12 | 87 | — | — | 126 | 2 to 1 | 3 Pc. |
| 78 | .109x | .105x | 18 | 42 | 12 | 87 | — | — | 132 | 1 1/2 to 1 | 3 Pc. |
| 84 | .109x | .105x | 18 | 45 | 12 | 87 | — | — | 138 | 1 1/2 to 1 | 3 Pc. |
| 90 | .109x | .105x | 18 | 37 | 12 | 87 | — | — | 144 | 1 1/2 to 1 | 3 Pc. |
| 96 | .109x | .105x | 18 | 35 | 12 | 87 | — | — | 150 | 1 1/2 to 1 | 3 Pc. |

* EXCEPT CENTER PANEL
SEE GENERAL NOTES



END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER

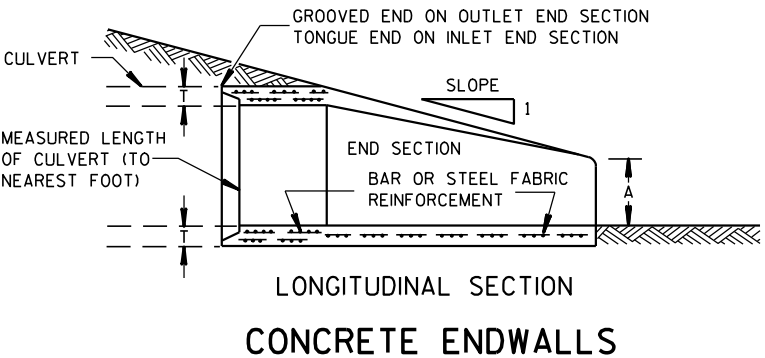
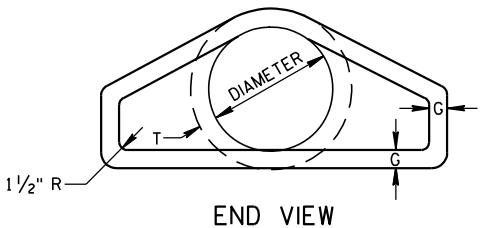
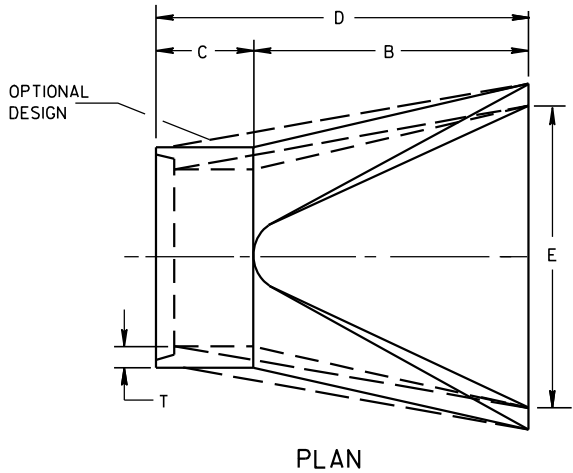
TOE PLATE (SAME THICKNESS AND METAL AS APRON) SHALL BE FURNISHED WHEN CALLED FOR ON THE PLANS



SIDE ELEVATION
METAL ENDWALLS

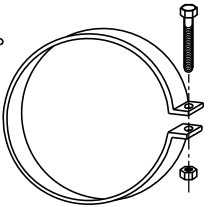
| REINFORCED CONCRETE APRON ENDWALLS | | | | | | | | | | | |
|------------------------------------|---------------------|--------|--------|-----------|------------|-----|-------|---------------|--|--|--|
| PIPE DIA. (IN.) | DIMENSIONS (Inches) | | | | | | | APPROX. SLOPE | | | |
| | T | A | B | C | D | E | G | | | | |
| 12 | 2 | 4 | 24 | 48 7/8 | 72 7/8 | 24 | 2 | 3 to 1 | | | |
| 15 | 2 1/4 | 6 | 27 | 46 | 73 | 30 | 2 1/4 | 3 to 1 | | | |
| 18 | 2 1/2 | 9 | 27 | 46 | 73 | 36 | 2 1/2 | 3 to 1 | | | |
| 21 | 2 3/4 | 9 | 36 | 37 1/2 | 73 1/2 | 42 | 2 3/4 | 3 to 1 | | | |
| 24 | 3 | 9 1/2 | 43 1/2 | 30 | 73 1/2 | 48 | 3 | 3 to 1 | | | |
| 27 | 3 1/4 | 10 1/2 | 49 1/2 | 24 | 73 1/2 | 54 | 3 1/4 | 3 to 1 | | | |
| 30 | 3 1/2 | 12 | 54 | 19 3/4 | 73 1/2 | 60 | 3 1/2 | 3 to 1 | | | |
| 36 | 4 | 15 | 63 | 34 3/4 | 97 3/4 | 72 | 4 | 3 to 1 | | | |
| 42 | 4 1/2 | 21 | 63 | 35 | 98 | 78 | 4 1/2 | 3 to 1 | | | |
| 48 | 5 | 24 | 72 | 26 | 98 | 84 | 5 | 3 to 1 | | | |
| 54 | 5 1/2 | 27 | 65 | 33 1/4-35 | 98 1/4-100 | 90 | 5 1/2 | 2 1/2 to 1 | | | |
| 60 | 6 | 30-35 | 60 | 39 | 99 | 96 | 5 | 2 to 1 | | | |
| 66 | 6 1/2 | 24-30 | 72-78 | 21-27 | 99 | 102 | 5 1/2 | 2 to 1 | | | |
| 72 | 7 | 24-36 | 78 | 21 | 99 | 108 | 6 | 2 to 1 | | | |
| 78 | 7 1/2 | 24-36 | 78 | 21 | 99 | 114 | 6 1/2 | 2 to 1 | | | |
| 84 | 8 | 36 | 90 1/2 | 21 | 111 1/2 | 120 | 6 1/2 | 1 1/2 to 1 | | | |
| 90 | 8 1/2 | 41 | 87 1/2 | 24 | 111 1/2 | 132 | 6 1/2 | 1 1/2 to 1 | | | |

* MINIMUM
** MAXIMUM

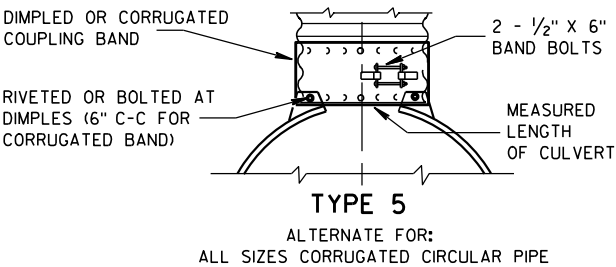
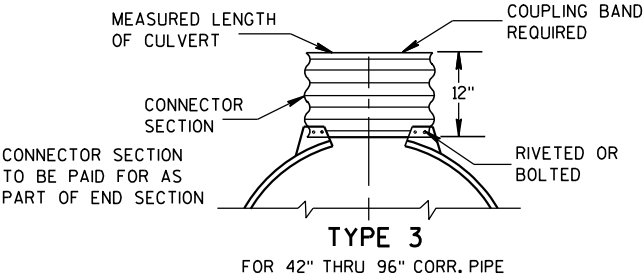
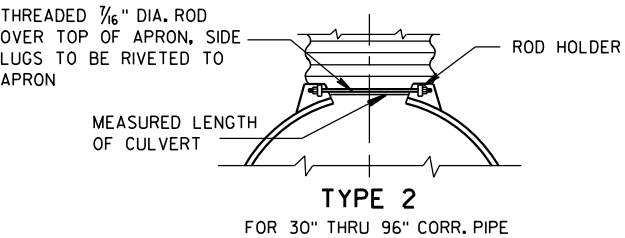
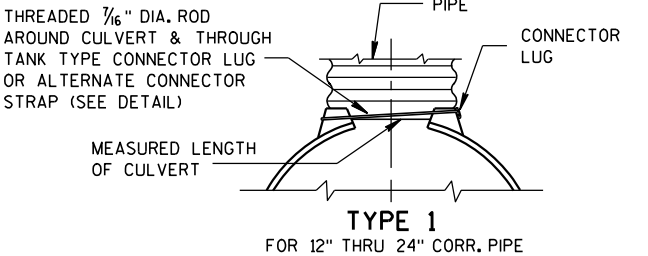


LONGITUDINAL SECTION
CONCRETE ENDWALLS

1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



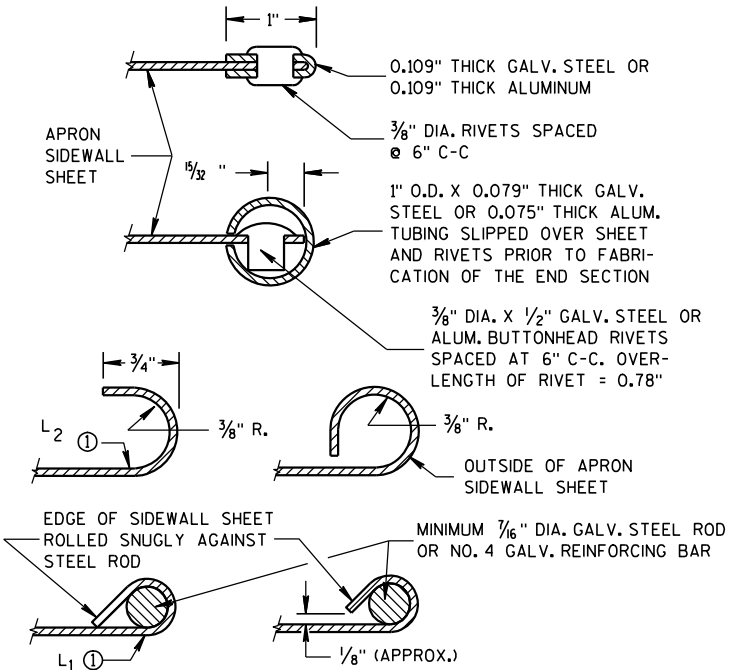
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

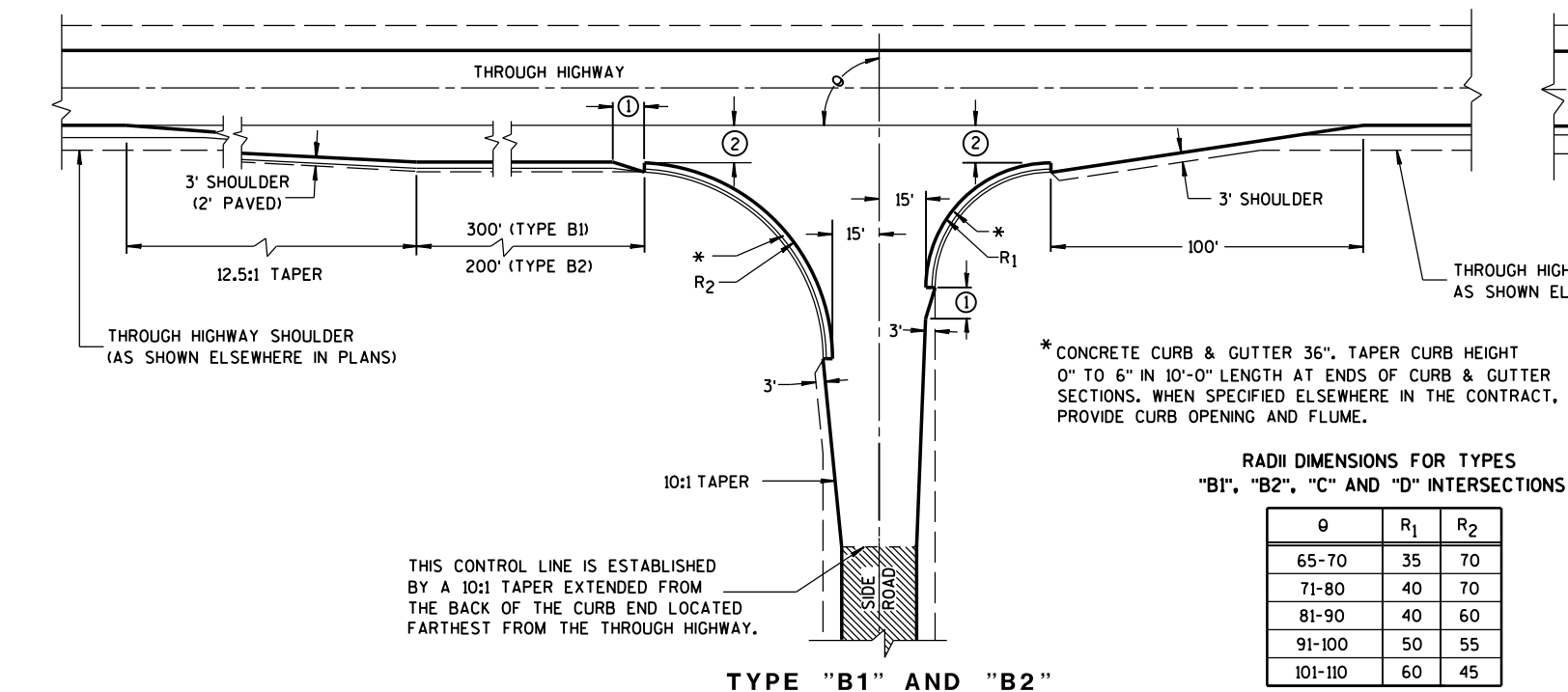
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



GENERAL NOTES

DESIGNS MAY BE USED INTERCHANGEABLY IN COMBINATION OR SEPARATELY FOR ANY ONE COMPLETE INTERSECTION DEPENDING UPON INTERSECTION ANGLE AND SURFACING OF EACH APPROACH ROADWAY.

SIDE ROAD SURFACING NOTE

WHEN THE SIDE ROAD IS NOT PRESENTLY PAVED, PAVEMENT SHALL BE PLACED TO THE LIMITS SHOWN UNLESS OTHERWISE PROVIDED IN THE CONTRACT. WHERE THE CONSTRUCTION LIMITS ARE BEYOND THE PAVING LIMITS, CRUSHED AGGREGATE SURFACING SHALL BE PLACED BETWEEN THE PAVING LIMITS AND CONSTRUCTION LIMITS.

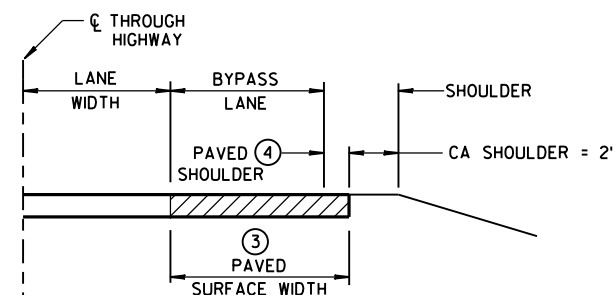
WHEN THE SIDE ROAD IS PRESENTLY PAVED, NEW PAVEMENT SHALL BE PLACED TO THE LIMITS OF DESIGN AS SHOWN AND BEYOND, IF NECESSARY, TO MEET EXISTING PAVEMENT.

WHEN THE SIDE ROAD IS THE CONSTRUCTION PROJECT, THE INTERSECTION SURFACING SHALL BE THE SAME AS FOR THE PROJECT.

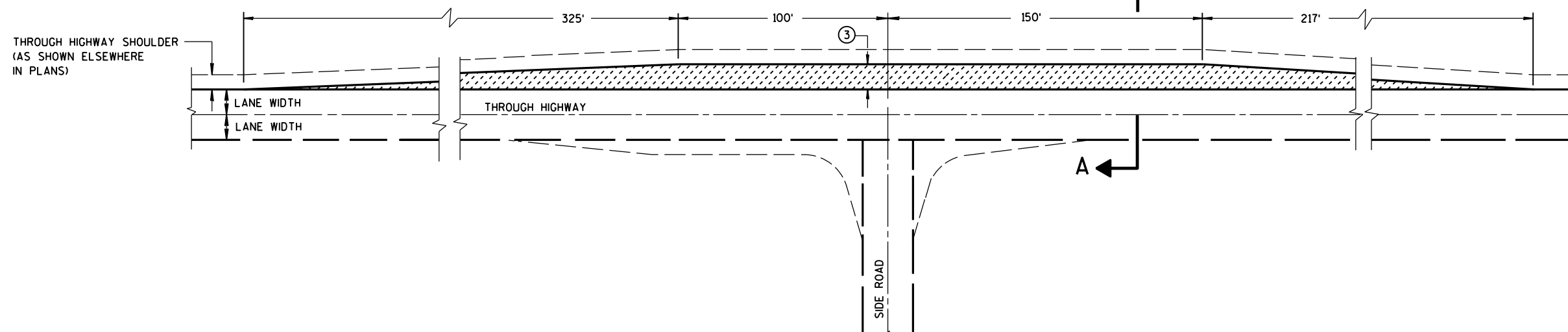
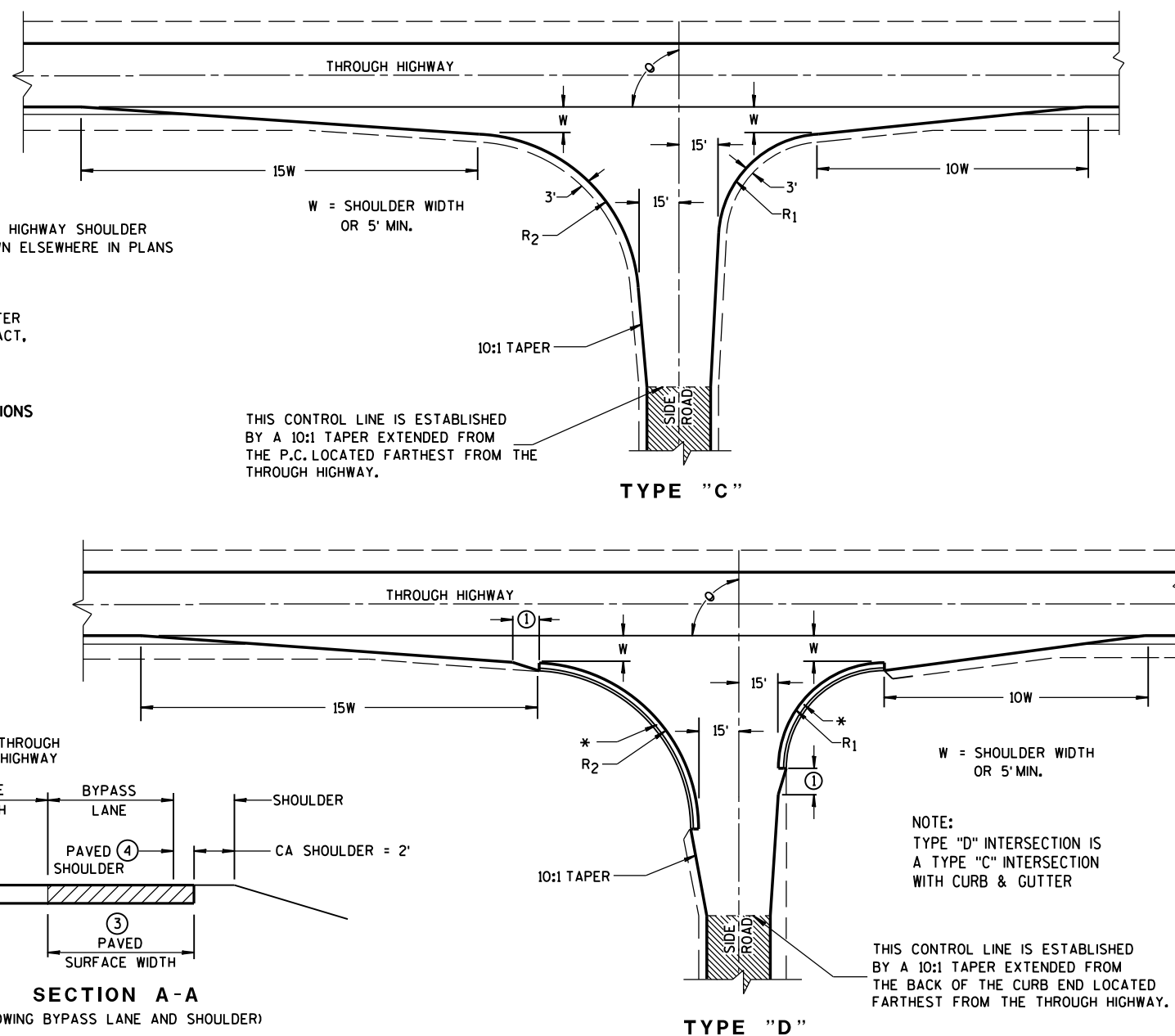
EXISTING PAVED SURFACE

BYPASS LANE

- ① 10-FT TYPICAL.
- ② 12-FT** PLUS ADDITIONAL WIDTH FOR BIKE LANE IF SHOWN ELSEWHERE IN THE PLAN.
- **10-FT MAY BE USED ON TYPE B2 ON RESURFACING PROJECTS IF SPECIFIED IN THE CONTRACT.
- ③ BYPASS LANE PAVED SURFACE WIDTH OUTSIDE OF TRAVEL LANE
-ASPHALT = 12-FT PLUS PAVED SHOULDER WIDTH.
-PC CONCRETE = 13-FT PLUS PAVED SHOULDER WIDTH.
- ④ BYPASS LANE PAVED SHOULDER WIDTH = THE GREATER OF 1-FT OR THE PAVED SHOULDER WIDTH OF THE THROUGH HIGHWAY.



SECTION A-A
(SHOWING BYPASS LANE AND SHOULDER)



TEE INTERSECTION BYPASS LANE DETAIL

AT-GRADE SIDE ROAD
INTERSECTION, TYPES "B1", "B2",
"C" AND "D" AND TEE
INTERSECTION BYPASS LANE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

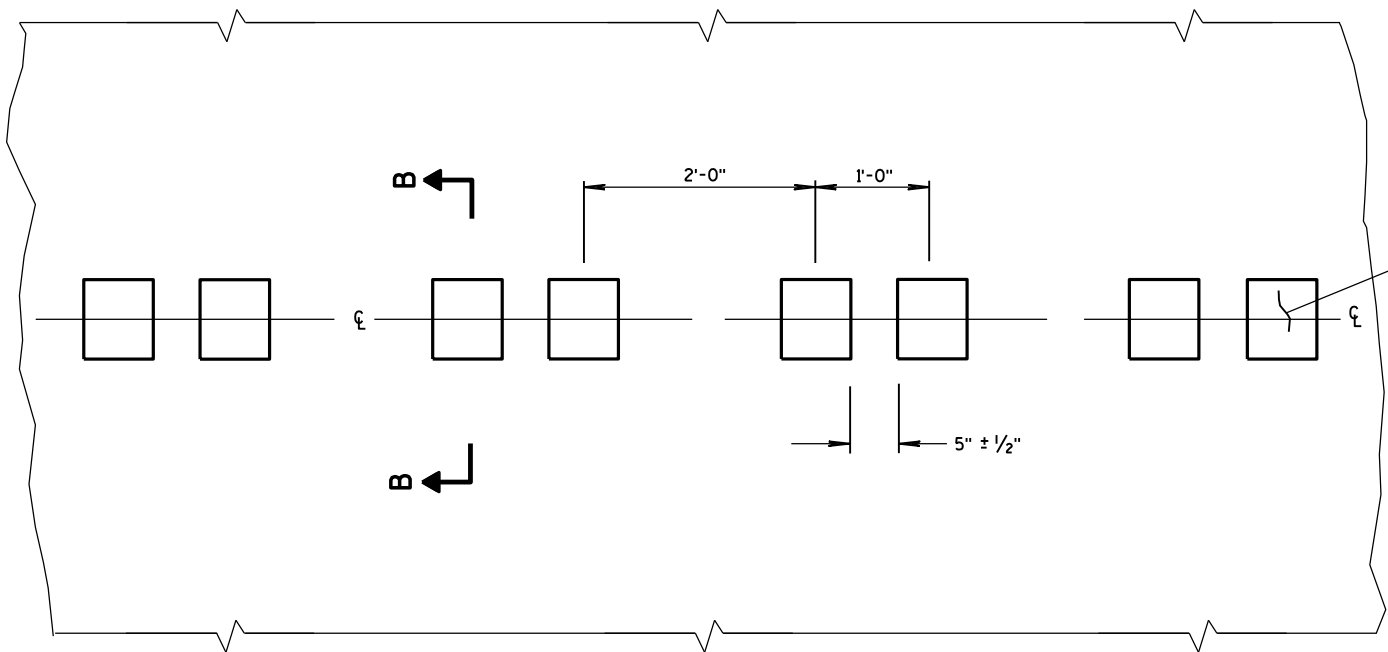
DETAILS OF CONSTRUCTION SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

DO NOT MILL CENTER LINE GROOVES THROUGH ANY INTERSECTION, MARKED CROSSWALK, NON-MOTORIZED PATH CROSSING, OR SNOWMOBILE CROSSING.

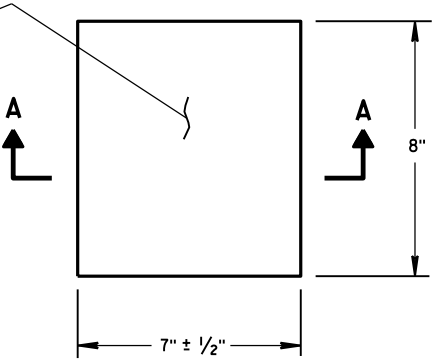
INSTALL PAVEMENT MARKING AFTER THE GROOVES ARE INSTALLED.

SEE SIGNING PLAN FOR SIGN REQUIREMENTS THAT MAY BE NEEDED.

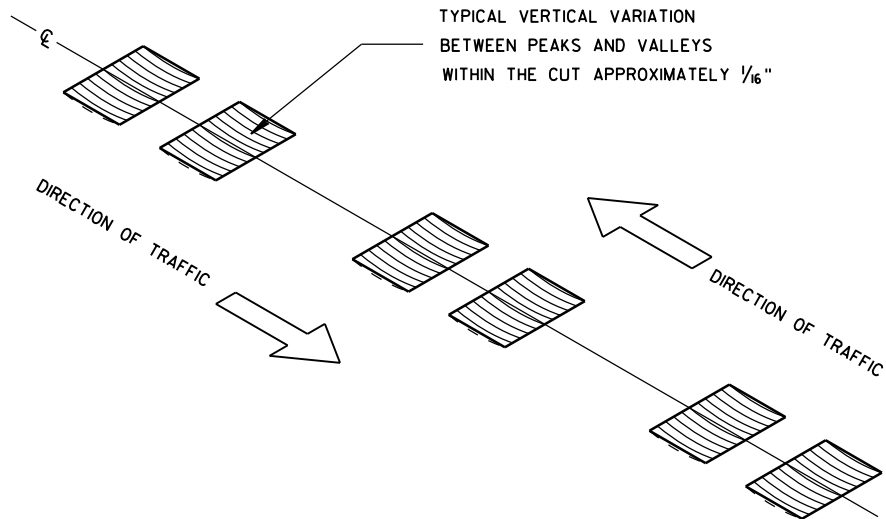
- ① CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS, WHEN DIRECTED BY THE ENGINEER.



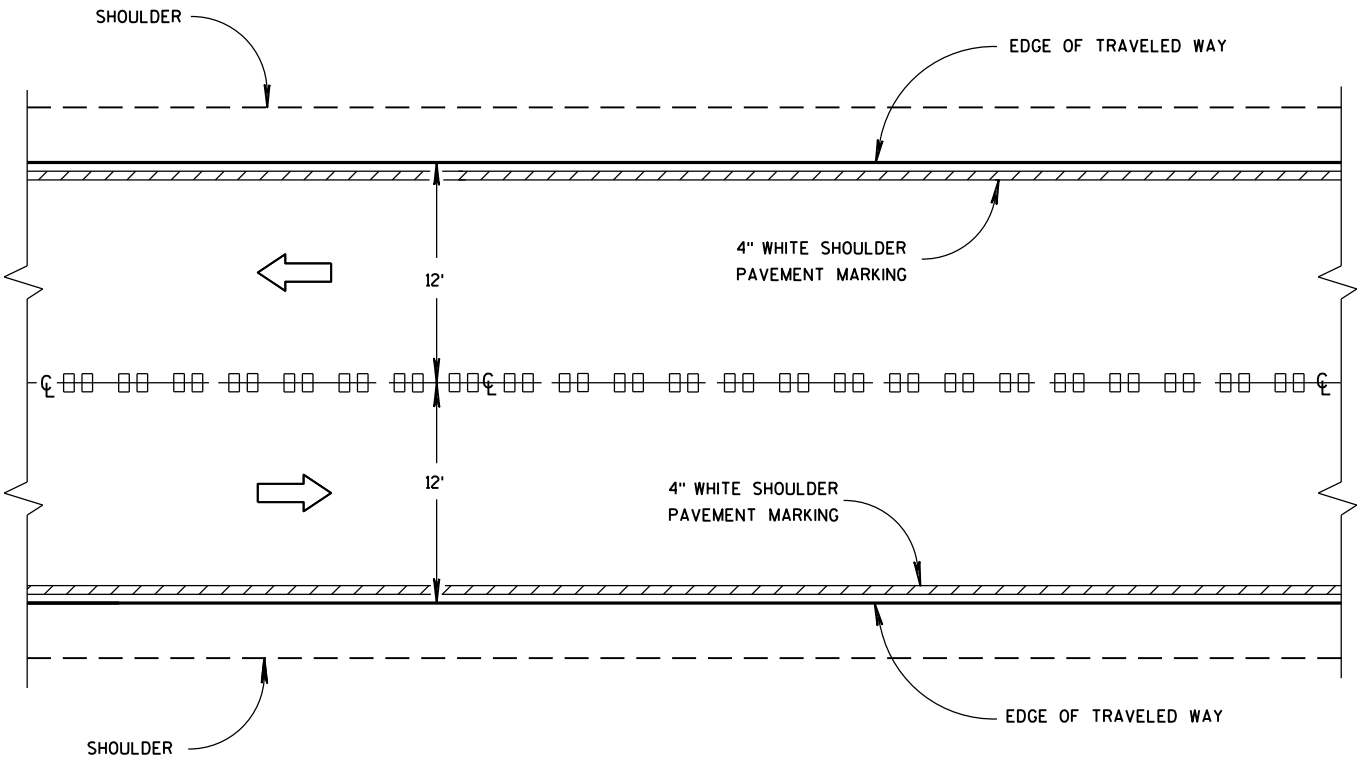
PLAN VIEW
CENTER LINE WITH GROOVES



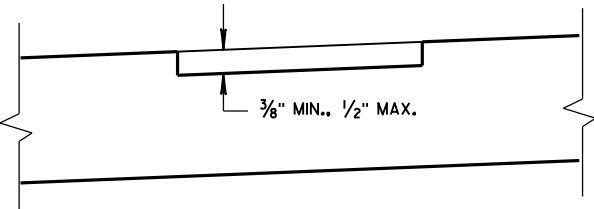
PLAN VIEW
(SINGLE GROOVE)



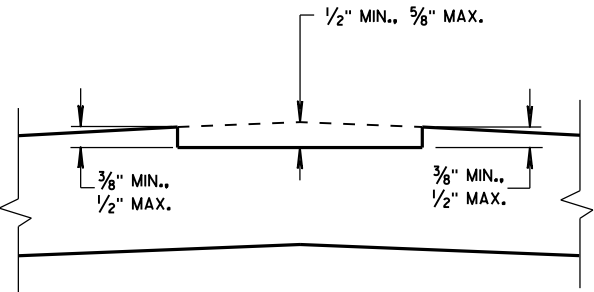
ISOMETRIC



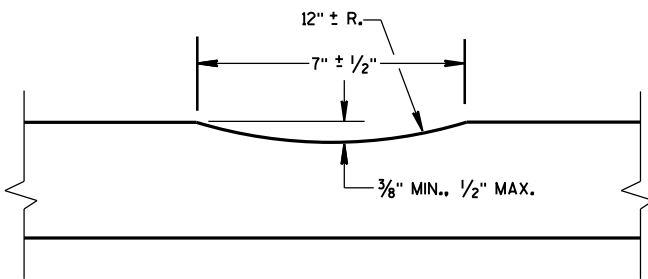
CENTER LINE GROOVES ON TWO-WAY ROADWAYS



SECTION B-B
SUPERELEVATED ROADWAY



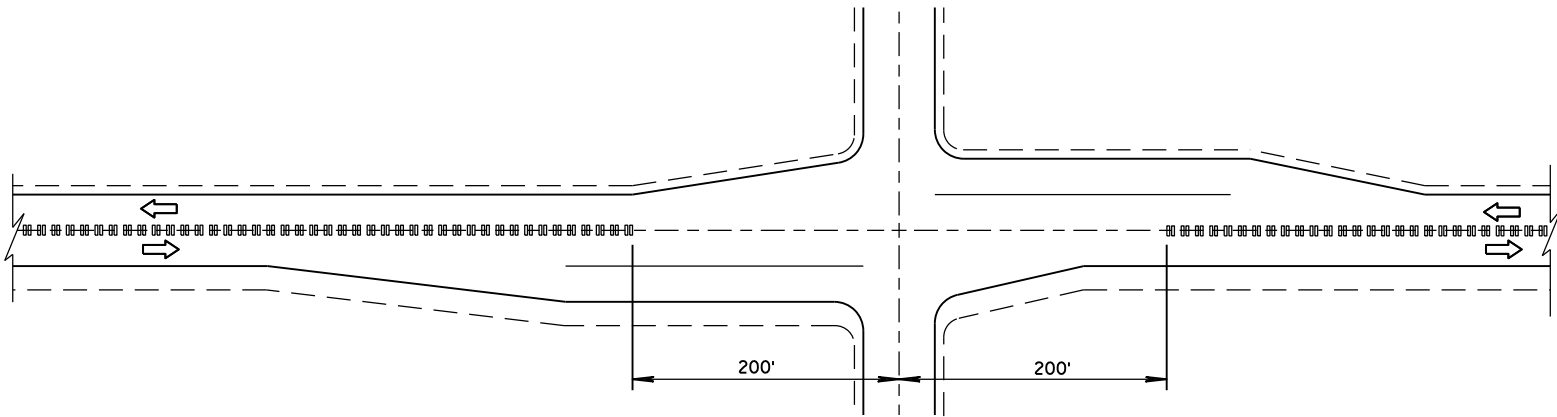
SECTION B-B
CROWNED ROADWAY



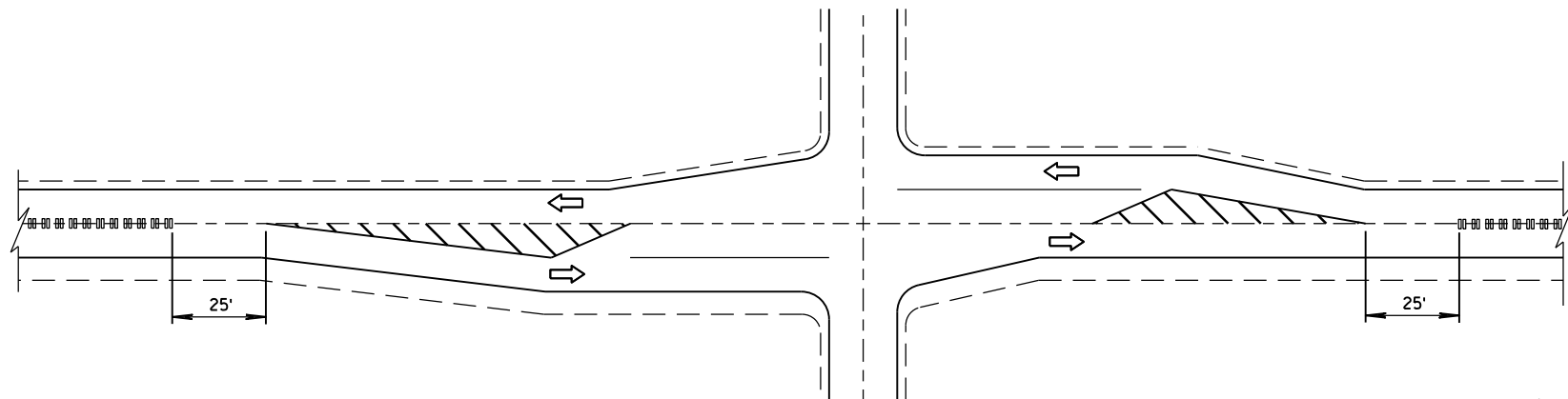
SECTION A-A

2-LANE RURAL
CENTER LINE RUMBLE STRIP,
MILLING

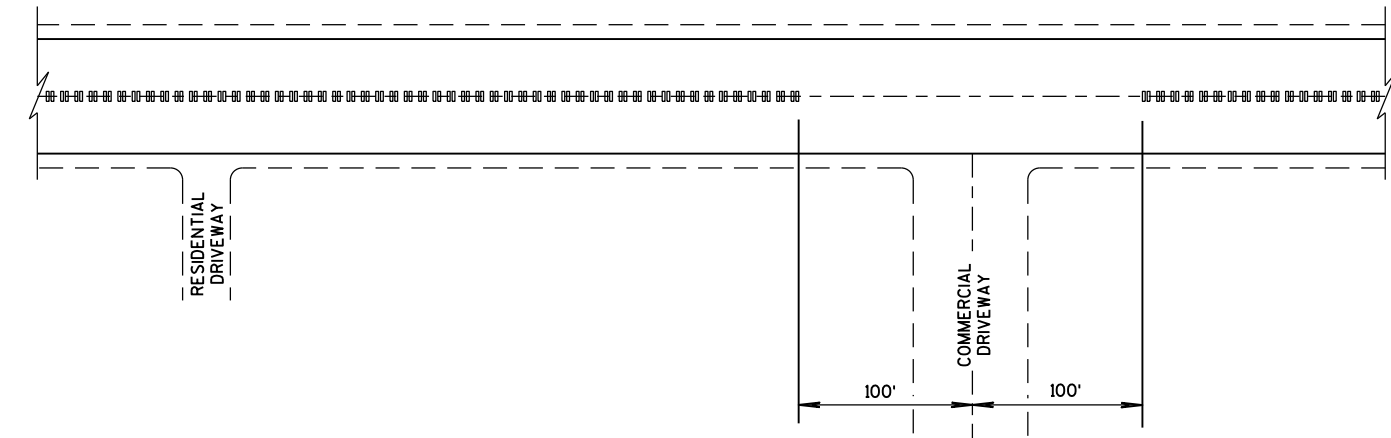
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CENTER LINE GROOVES AT INTERSECTIONS

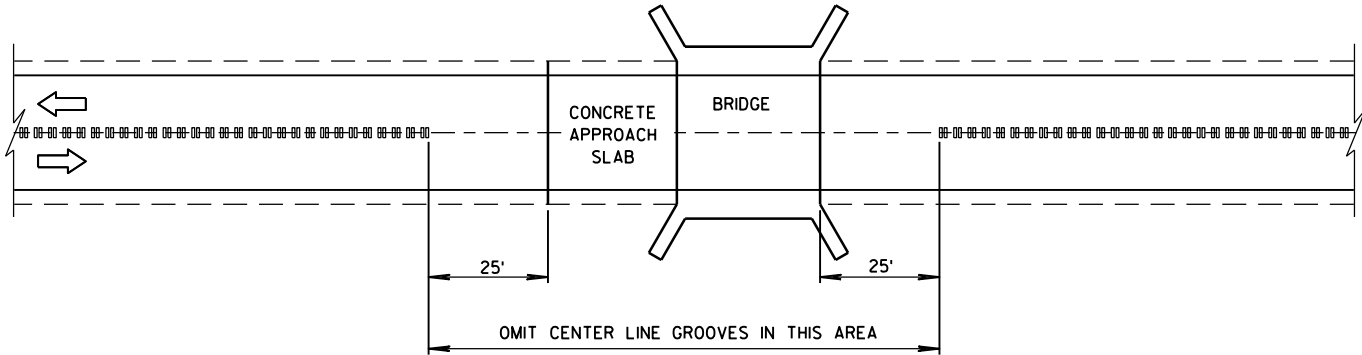


CENTER LINE GROOVES AT INTERSECTIONS
(WITH LEFT TURN LANES)

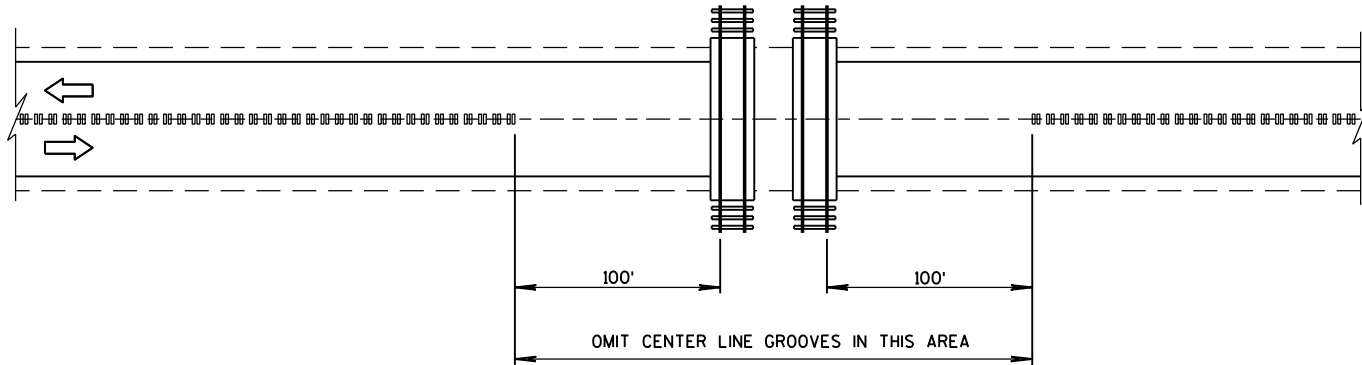


CENTER LINE GROOVES AT DRIVEWAYS¹

¹ CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS, WHEN DIRECTED BY THE ENGINEER.

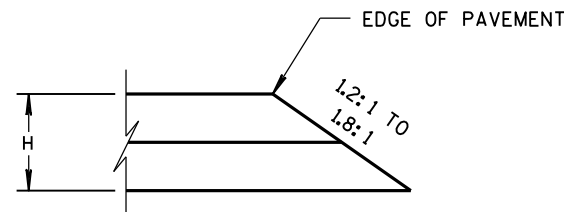


CENTER LINE GROOVES AT BRIDGES

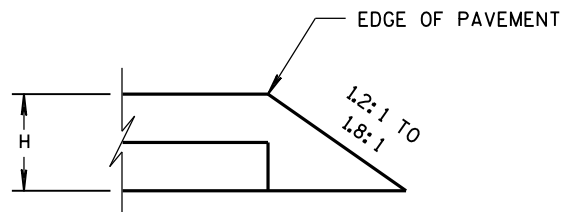


CENTER LINE GROOVES AT RAILROADS

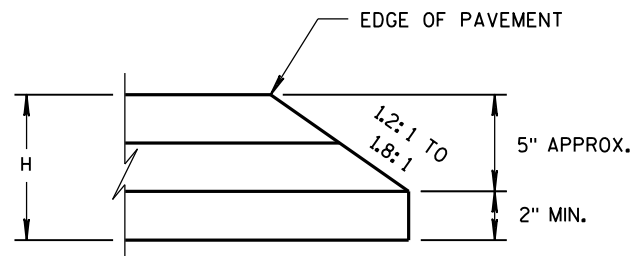
| | |
|------------------------------------------------------|----------------------------------------------------------------|
| 2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED 5/15/2013 DATE | /S/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER |
| FHWA | |



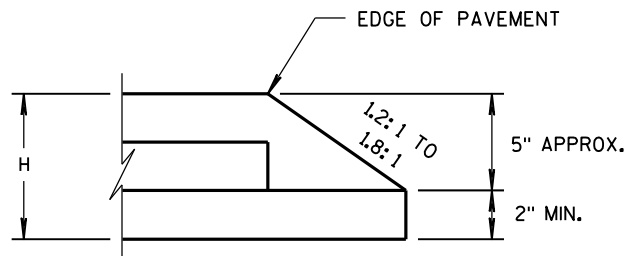
CONSTRUCTED WITH FINAL TWO LAYERS
FOR H 5" OR LESS



CONSTRUCTED WITH FINAL LAYER
FOR H 5" OR LESS

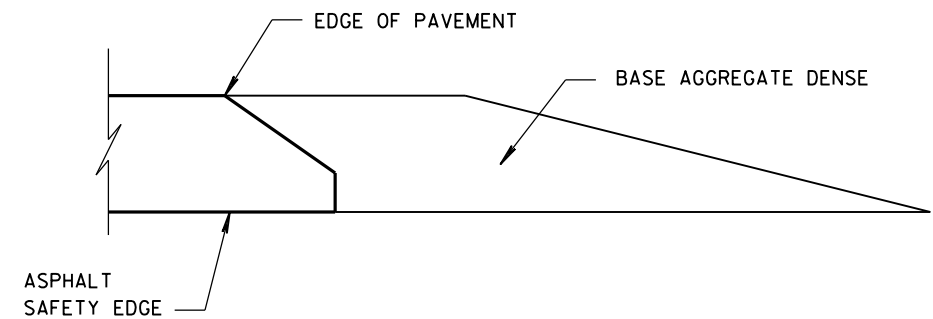


CONSTRUCTED WITH FINAL TWO LAYERS
FOR H GREATER THAN 5"



CONSTRUCTED WITH FINAL LAYER
FOR H GREATER THAN 5"

HMA PAVEMENT AND HMA OVERLAYS



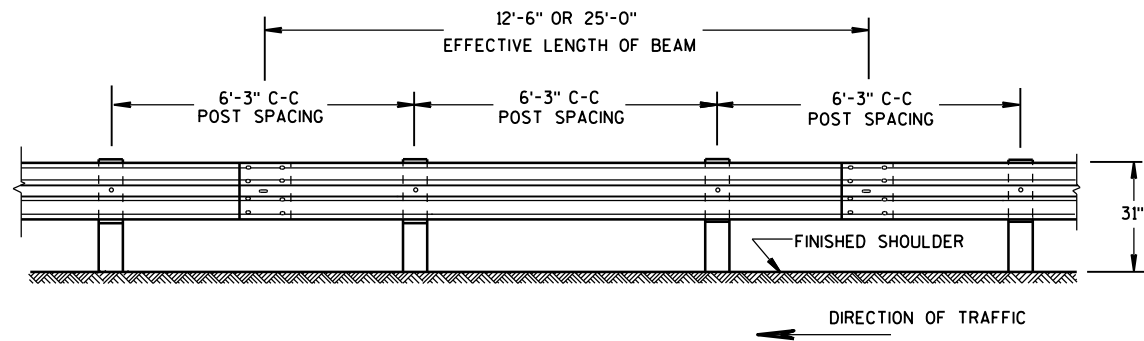
FINISHED SHOULDER AGGREGATE PLACEMENT

SAFETY EDGE_{SM}

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

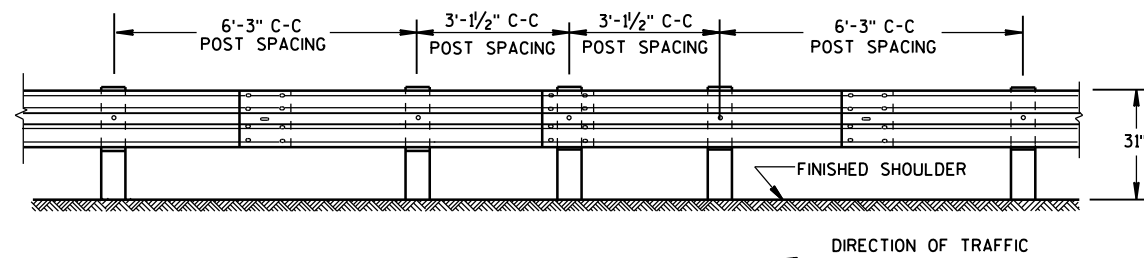
APPROVED
11/30/2012
DATE
FHWA

/s/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



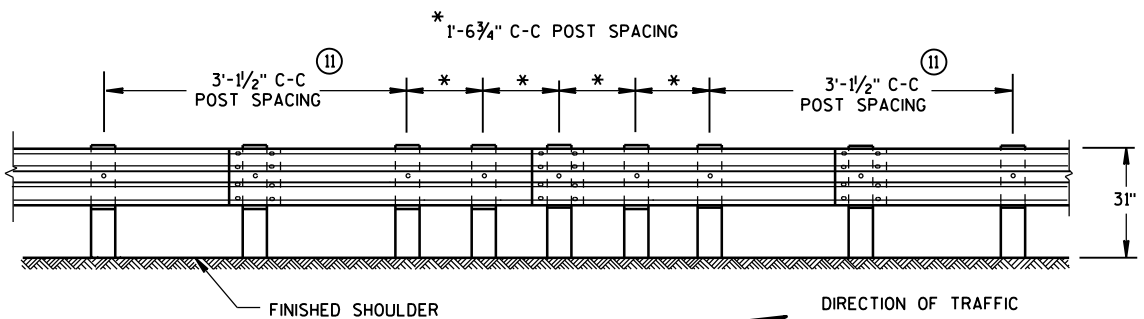
FRONT VIEW

POST SPACING STANDARD INSTALLATION



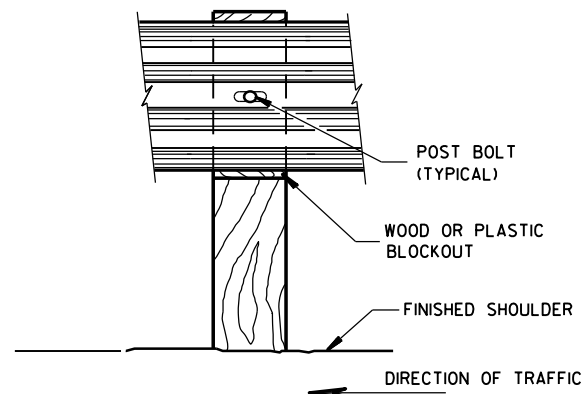
FRONT VIEW

HALF POST SPACING (HS) AND HALF POST SPACING WITH LONGER POSTS (K)

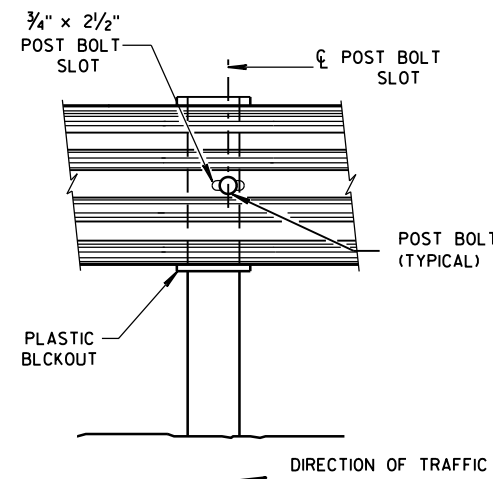


FRONT VIEW

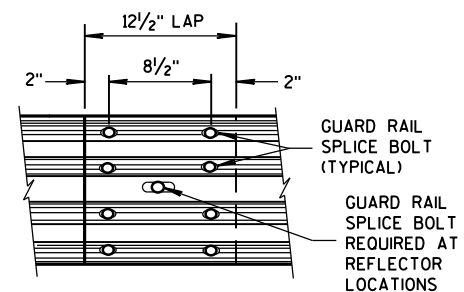
QUARTER POST SPACING (QS)



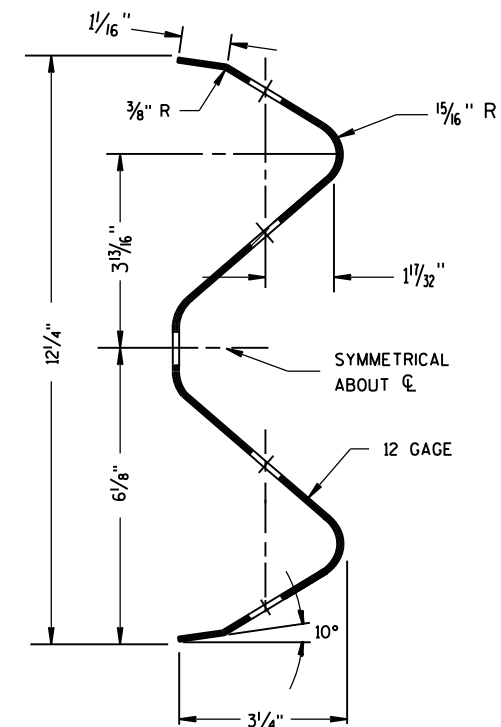
FRONT VIEW AT WOOD POST



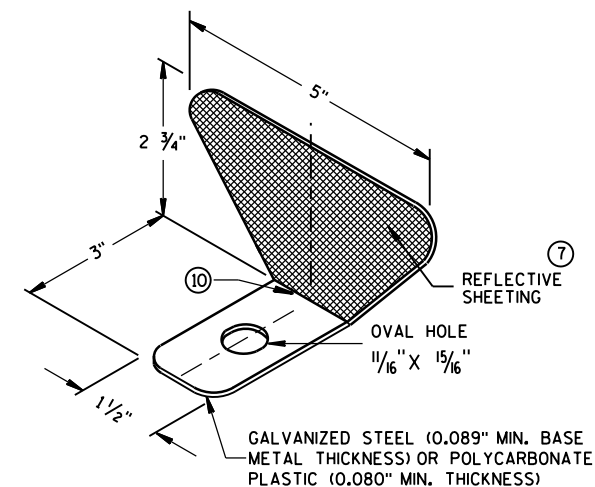
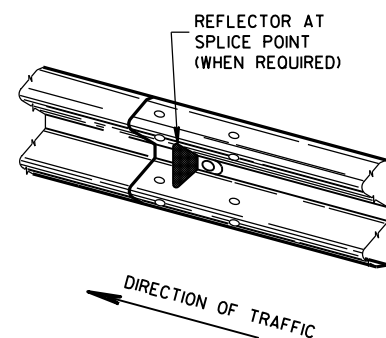
FRONT VIEW AT STEEL POST



FRONT VIEW
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL



ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

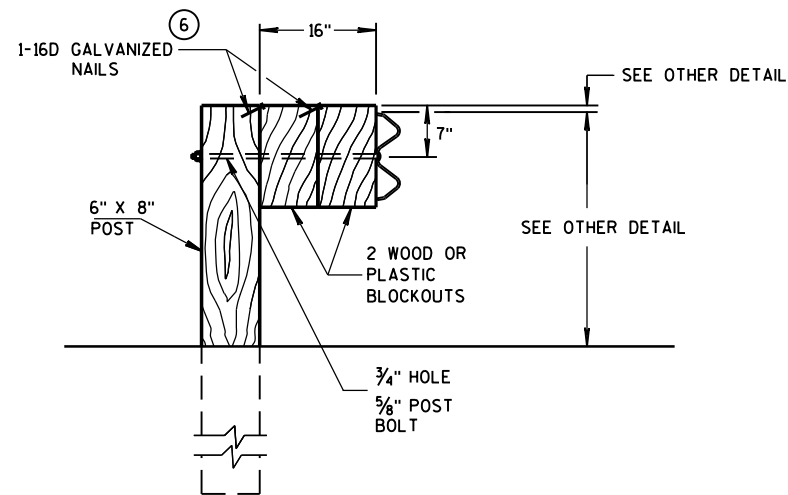
- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
 - ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
 - ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
 - ⑩ PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
 - ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND $\frac{5}{8}$ " DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.

REFLECTOR SPACING

| | BEAM GUARD LENGTH | REFLECTOR SPACING | NO. SURFACES REFLECTORIZED | MIN. NO. REFLECTORS |
|-----------------|-------------------|-------------------|----------------------------|---------------------|
| ONE WAY TRAFFIC | < 200' | 50' C-C | 1 | 3 |
| | > 200' | 100' C-C | 1 | |
| TWO WAY TRAFFIC | < 200' | 25' C-C | 1 ⑨ | 6 |
| | > 200' | 50' C-C | 1 | |
| TWO WAY TRAFFIC | < 200' | 50' C-C | 2 ⑩ | 3 |
| | > 200' | 100' C-C | 2 | |

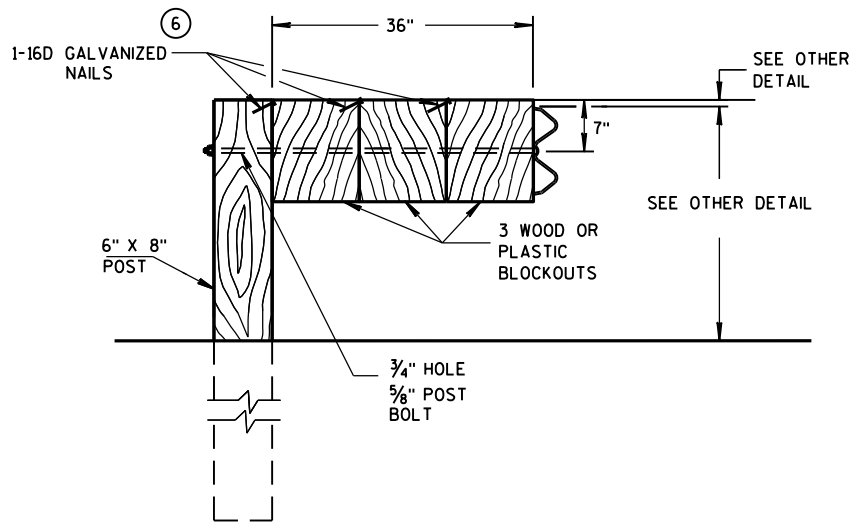
MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

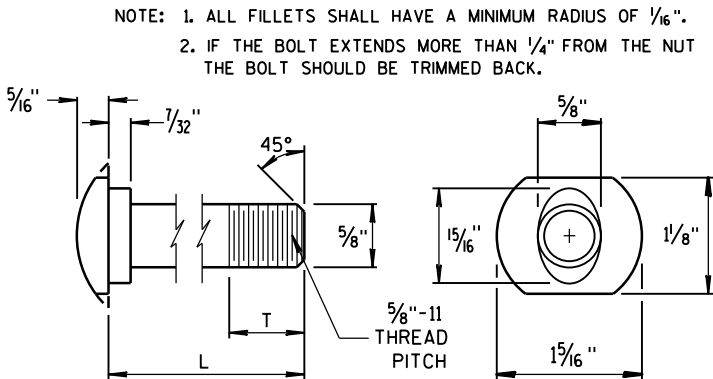
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

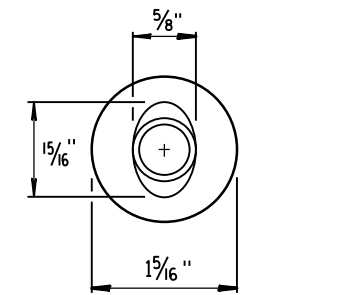
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

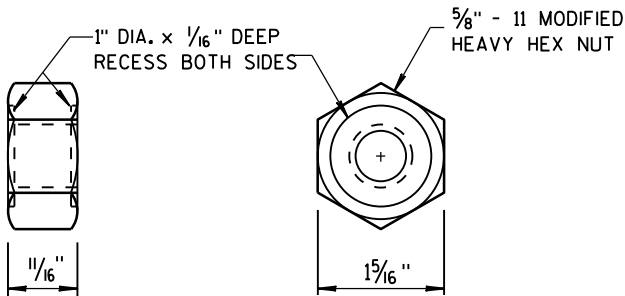


POST BOLT TABLE

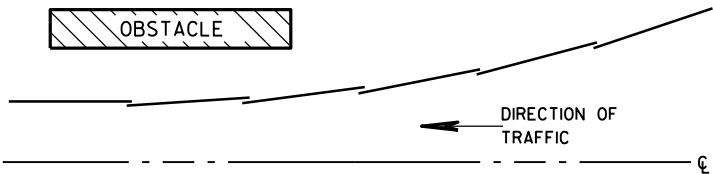
| L | T (MIN.) |
|--------|----------|
| 1 1/4" | 1 1/8" |
| 2" | 1 3/4" |
| 10" | 4" |
| 14" | 4 1/16" |
| 18" | 4" |
| 21" | 4 1/16" |
| 25" | 4" |



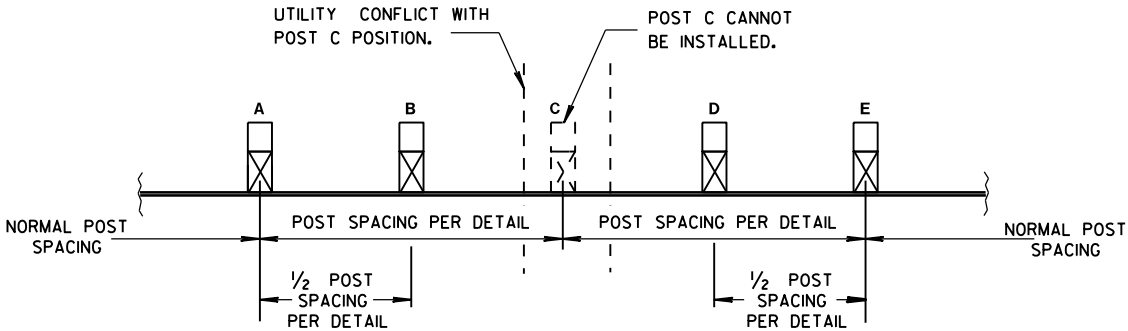
ALTERNATE BOLT HEAD



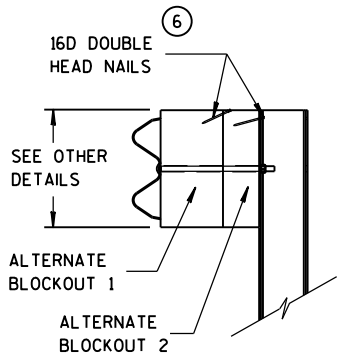
POST BOLT, SPLICE BOLT AND RECESS NUT



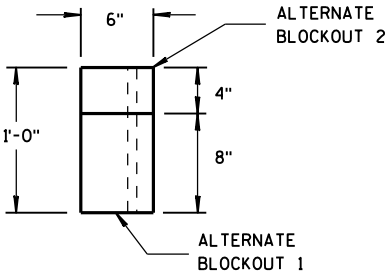
PLAN VIEW BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2016 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

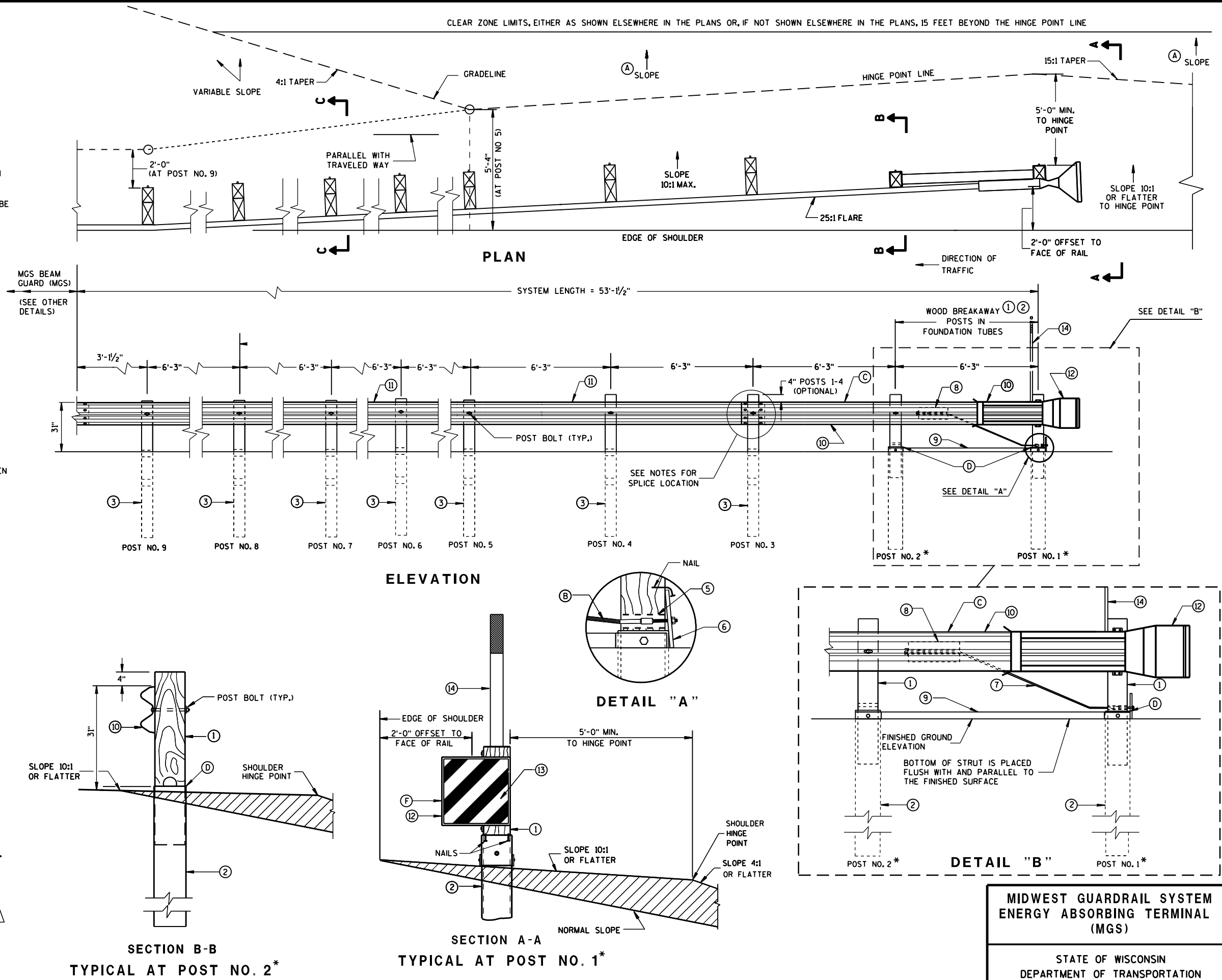
SEE SDD 14B42 FOR MORE INFORMATION.

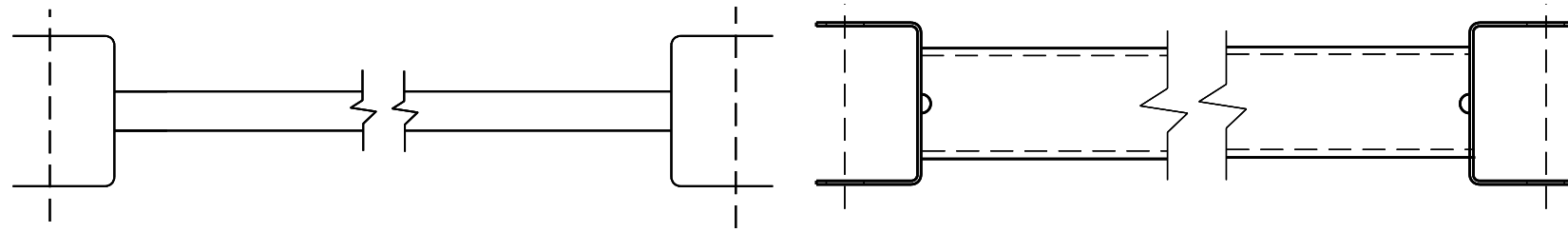
* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

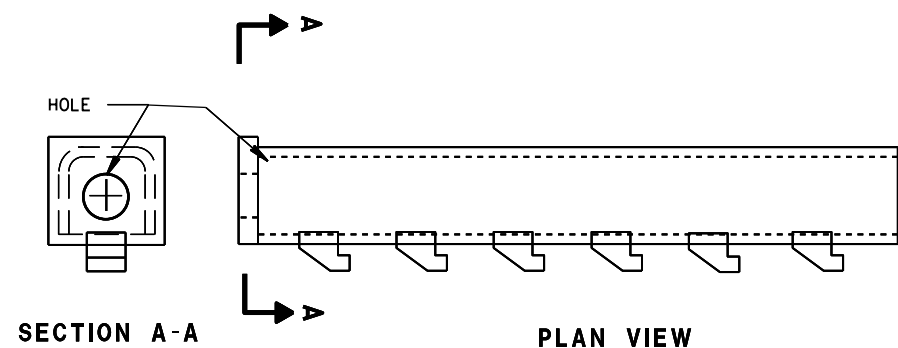
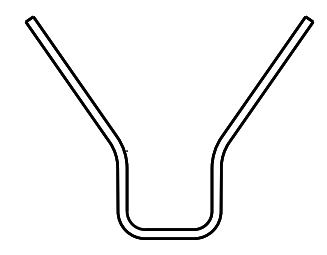
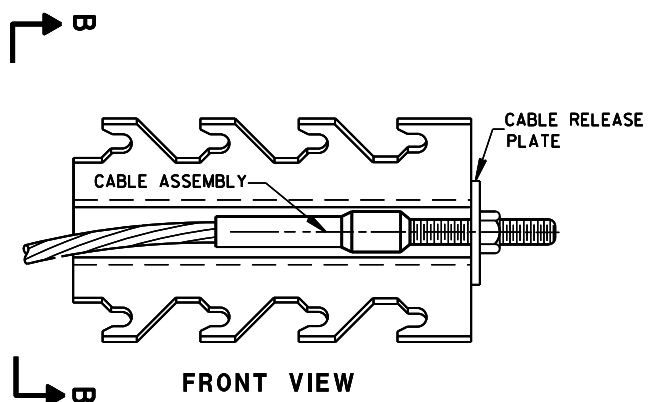
W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.





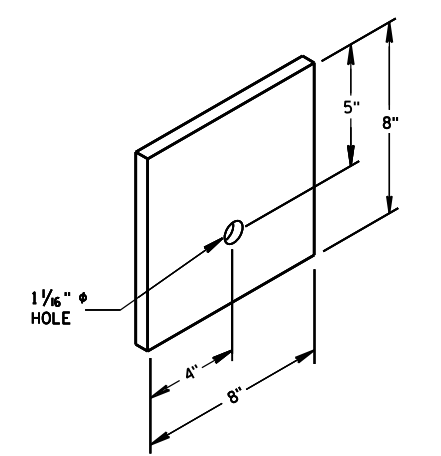
9 H
GENERIC GROUND STRUT



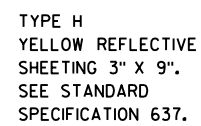
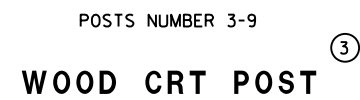
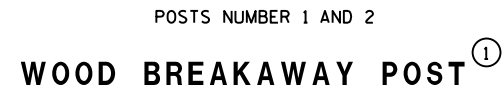
8 H
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

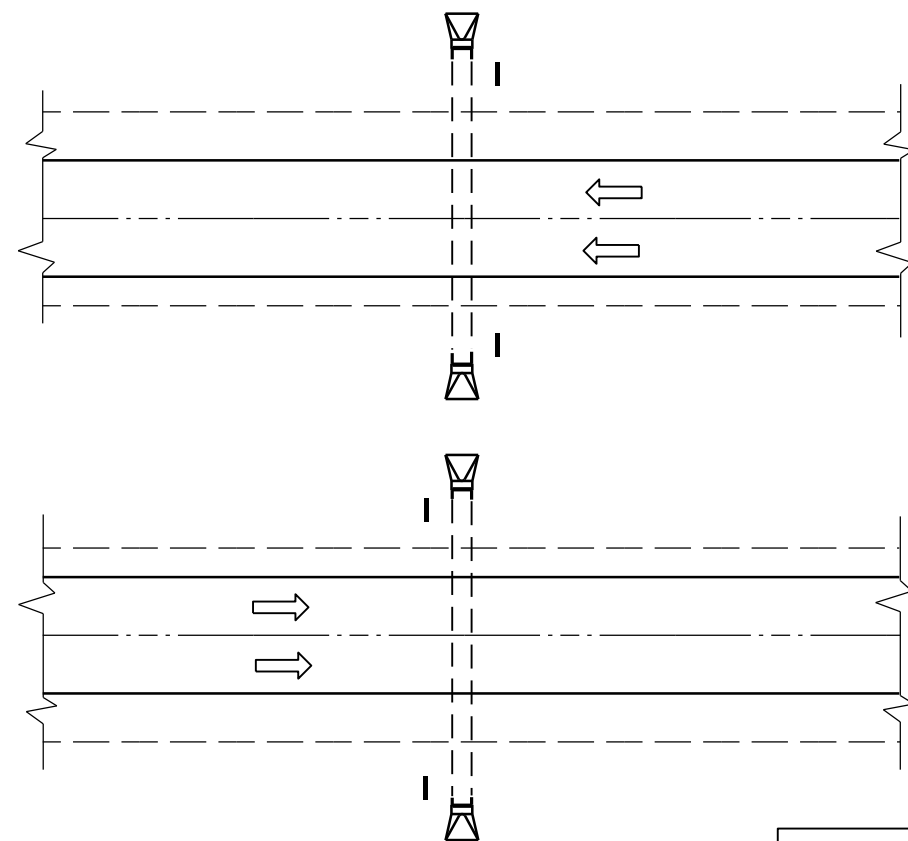
| PART NO. | DESCRIPTION |
|----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|
| MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION. | |
| ① | WOOD BREAKAWAY POST |
| ② | 6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2 |
| ③ | WOOD CRT |
| ④ | WOOD BLOCKOUT |
| ⑤ | PIPE SLEEVE |
| ⑥ | BEARING PLATE |
| ⑦ | BCT CABLE ASSEMBLY |
| ⑧ | ANCHOR CABLE BOX |
| ⑨ | GROUND STRUT |
| ⑩ | PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG. |
| ⑪ | STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH. |
| ⑫ | END SECTION EAT |
| ⑬ | 0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS |
| ⑭ | EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST) |



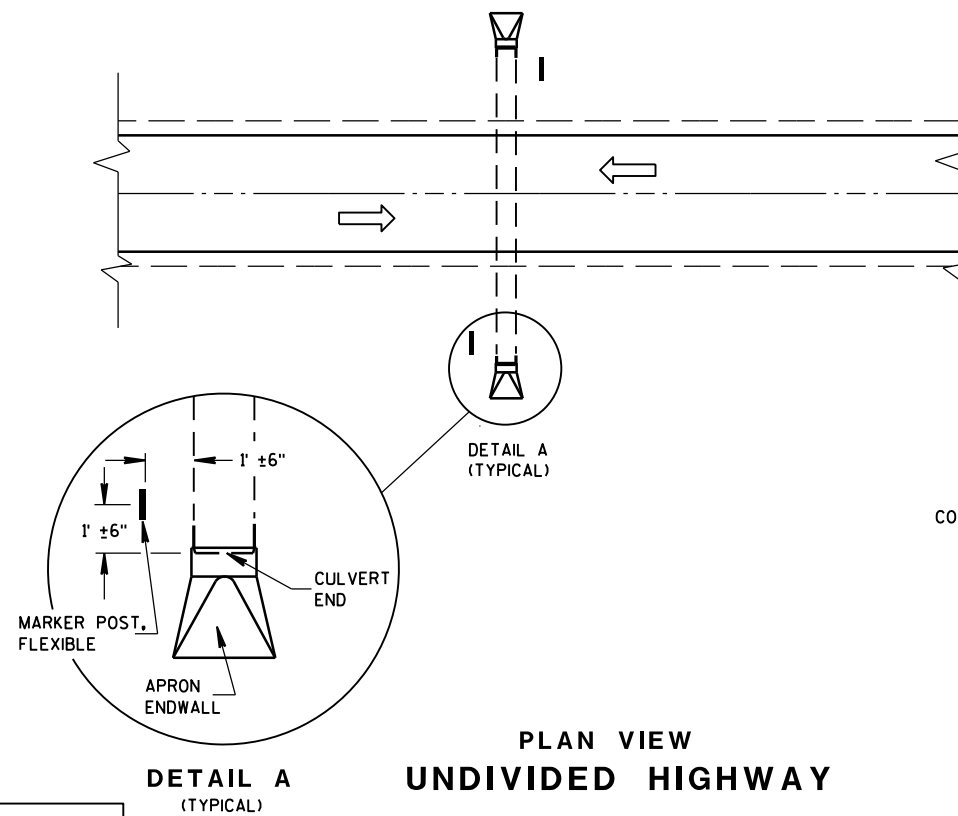
⑥
BEARING PLATE



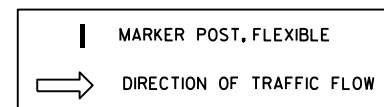
| | |
|----------------------------------------------------------------|-------------------------------------------|
| MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS) | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED June 2014 | /S/ Jerry H. Zogg |
| DATE | ROADWAY STANDARDS DEVELOPMENT ENGINEER |
| FHWA | |



PLAN VIEW
DIVIDED HIGHWAY



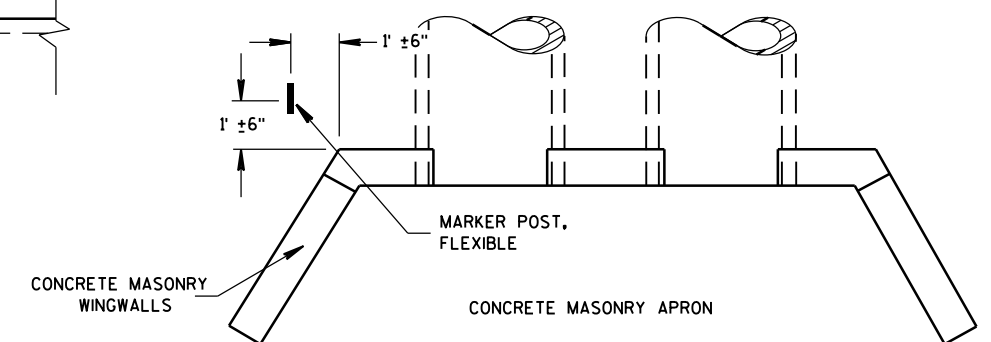
PLAN VIEW
UNDIVIDED HIGHWAY



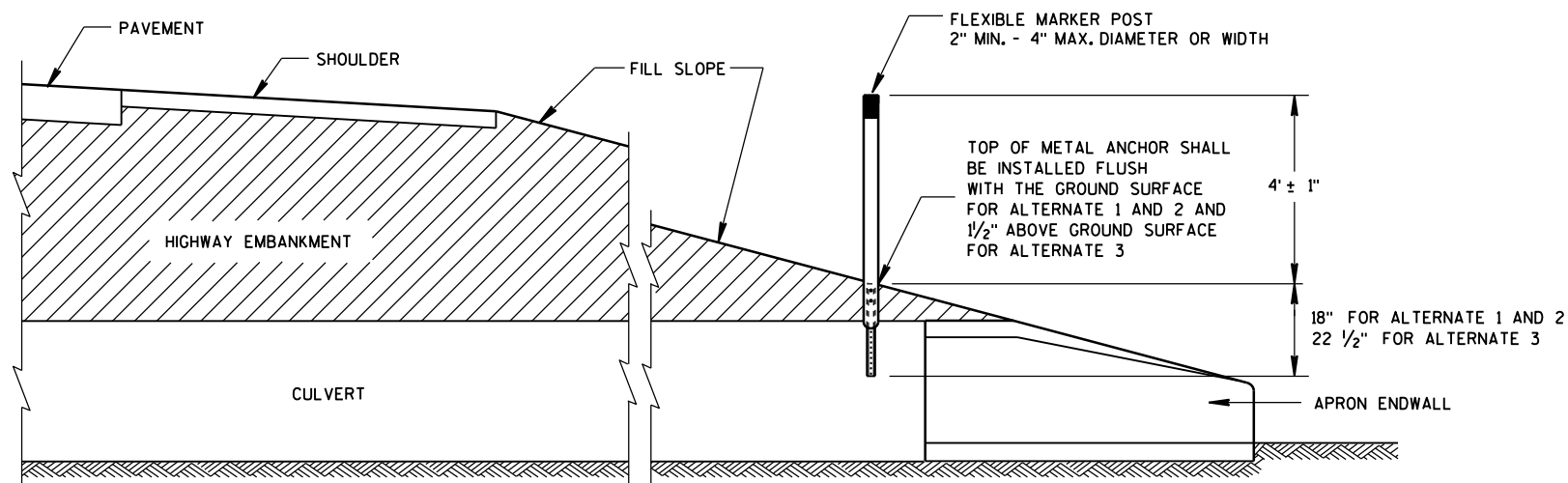
FLEXIBLE MARKER POST LOCATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



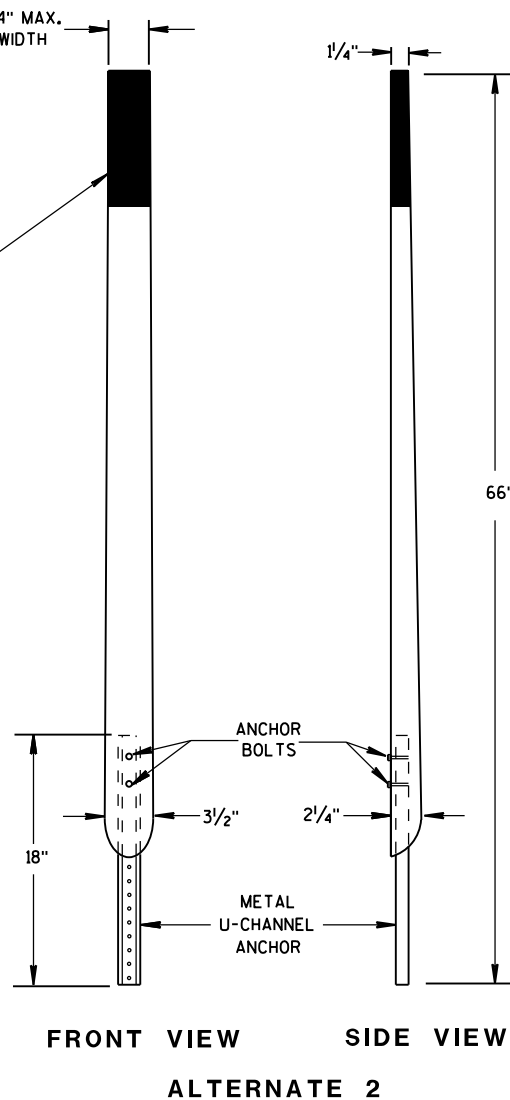
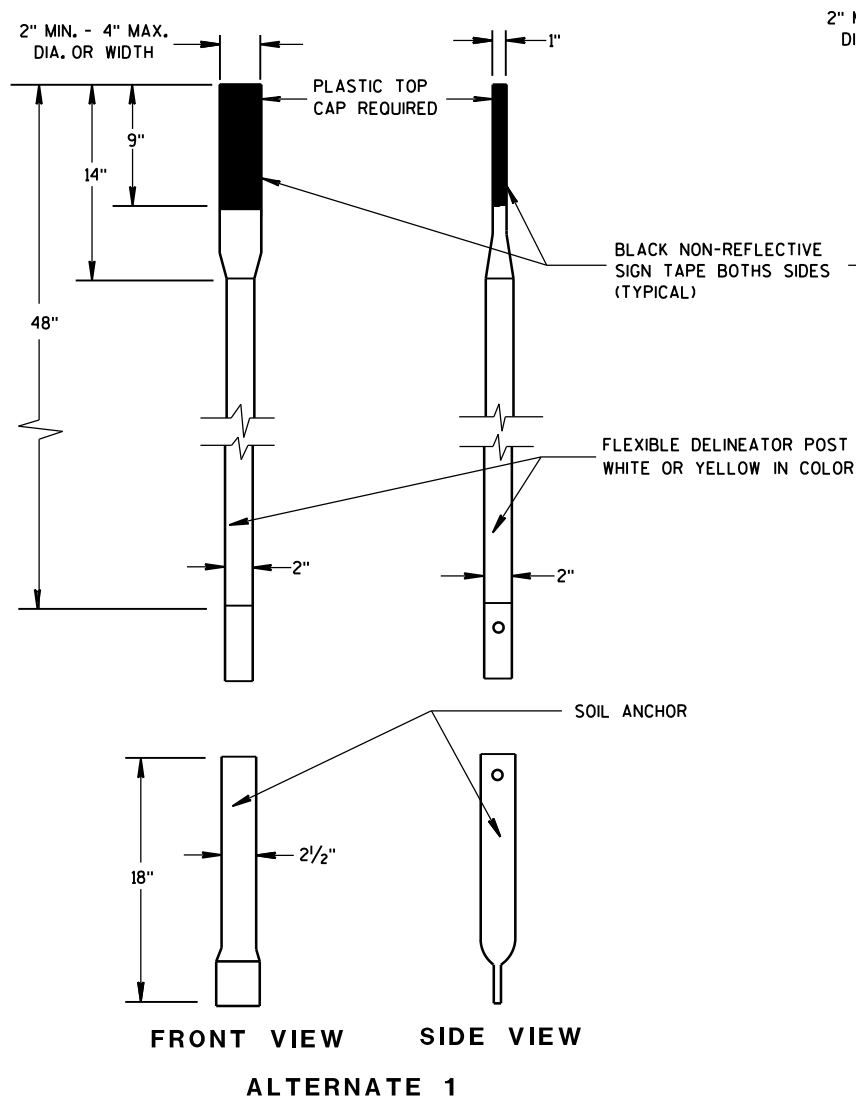
PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH



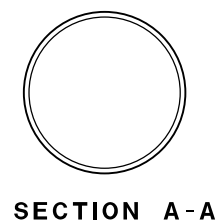
CROSS SECTION
FLEXIBLE MARKER POST

FLEXIBLE MARKER POST
FOR CULVERT END

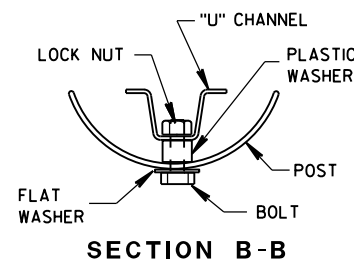
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



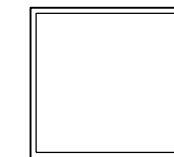
FLEXIBLE MARKER POSTS



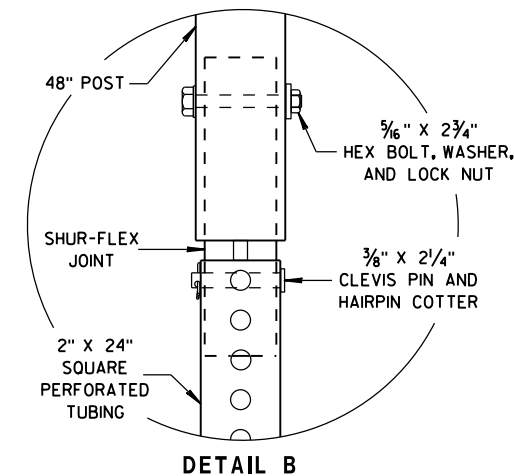
SECTION A-A



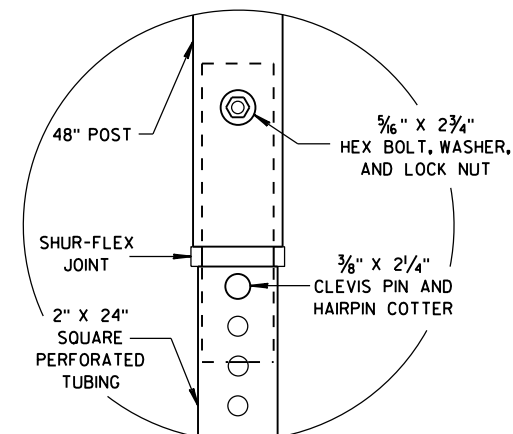
SECTION B-B



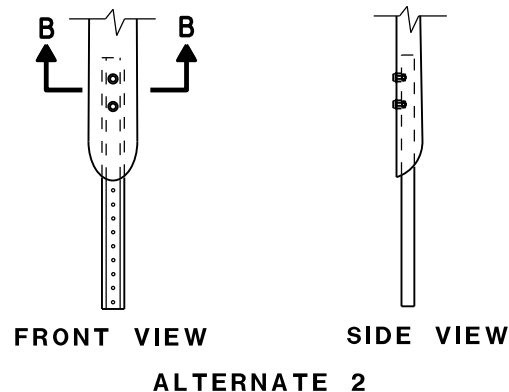
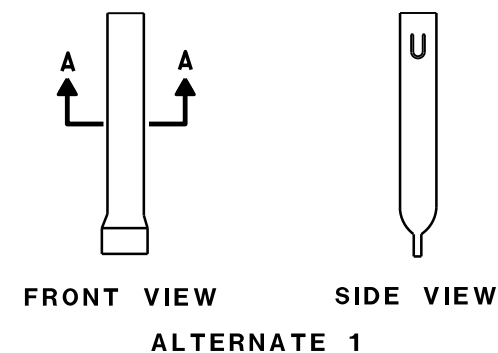
SECTION C-C



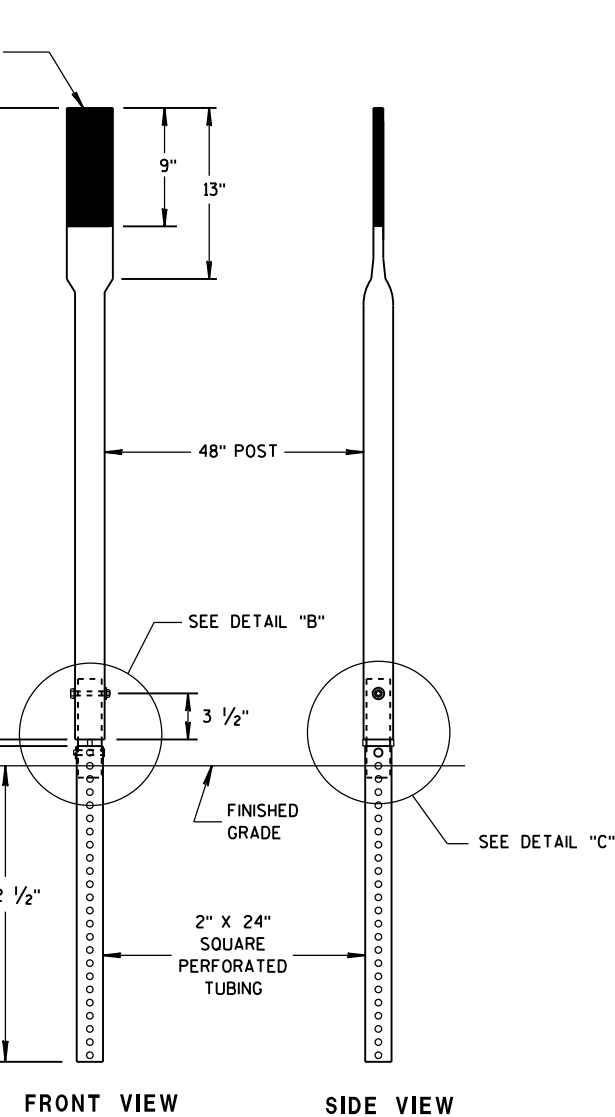
DETAIL B



DETAIL C

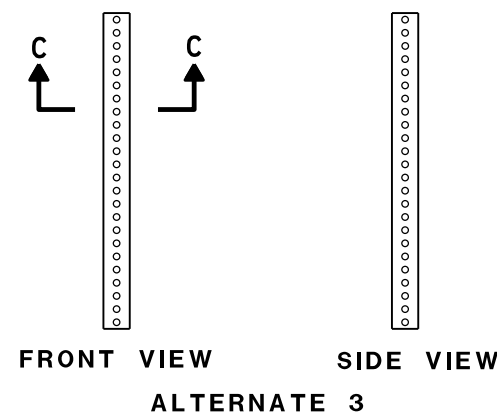


FLEXIBLE MARKER POST ANCHORS



FRONT VIEW SIDE VIEW

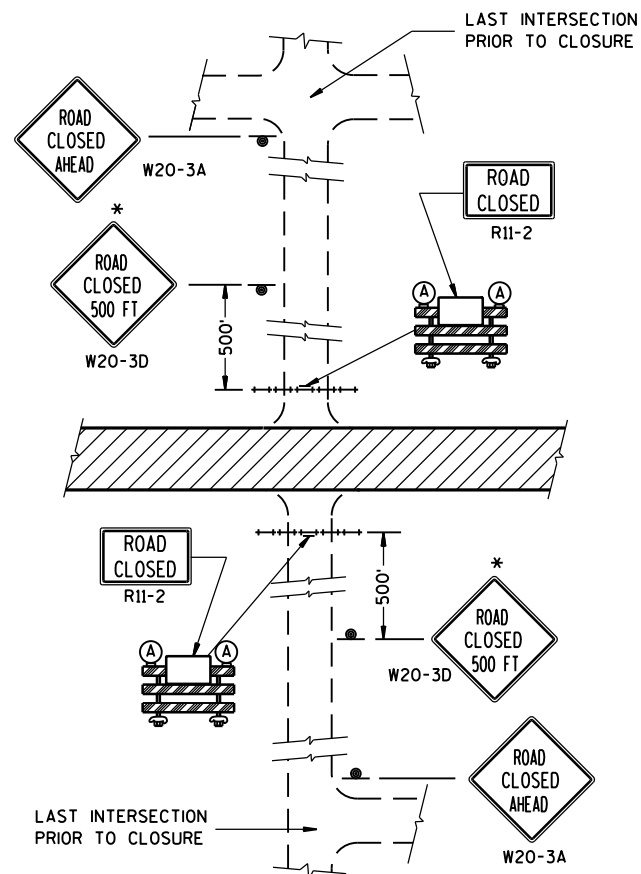
ALTERNATE 3



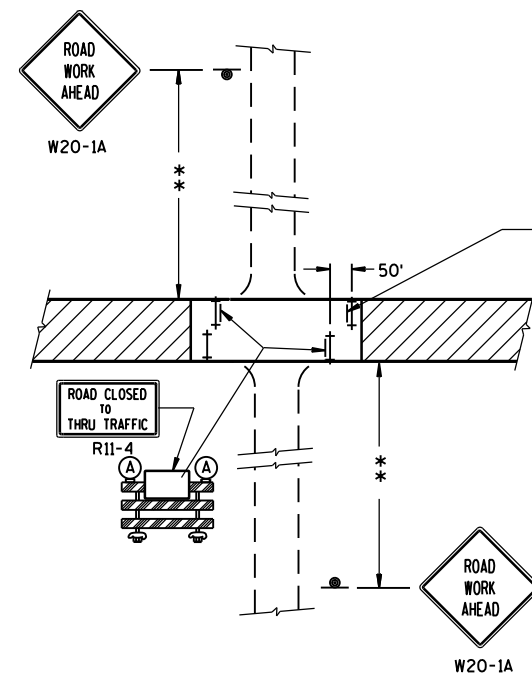
FRONT VIEW SIDE VIEW

ALTERNATE 3

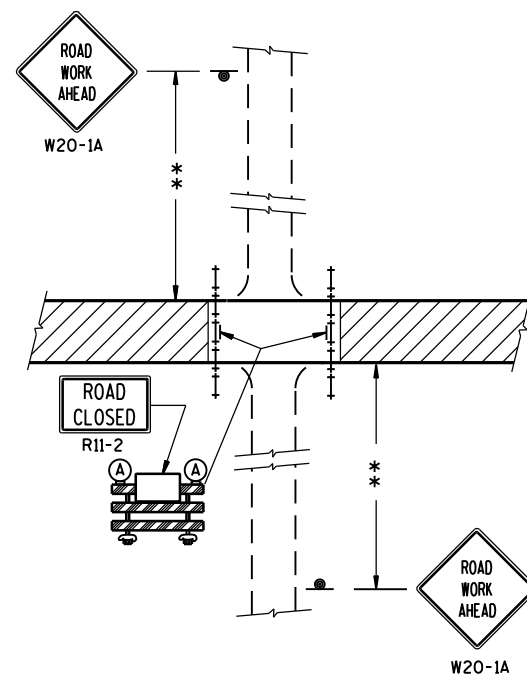
| | |
|----------------------------------------------------|-------------------------------------------------------|
| FLEXIBLE MARKER POST FOR CULVERT END | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED 10/1/2012 DATE | /S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN |
| FHWA | |



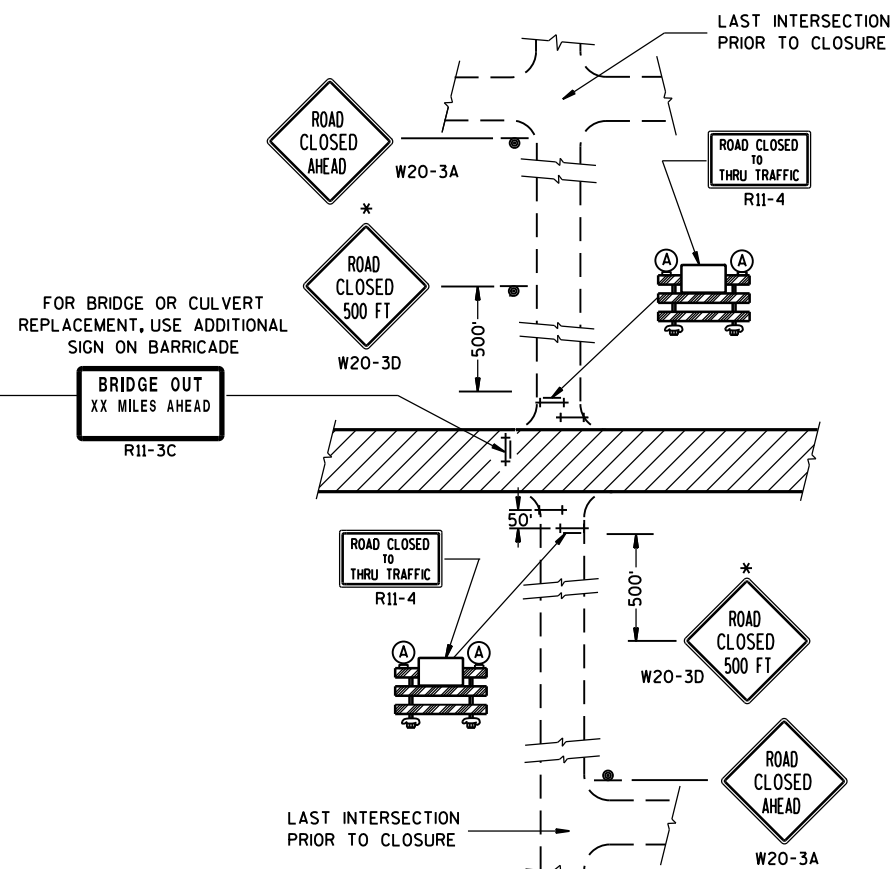
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS).



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT).



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3 AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

*OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FT. OR LESS FROM THE WORK ZONE.

**500' MAX. OR AT LAST INTERSECTION WHICHEVER IS CLOSER.

LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- (A) TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

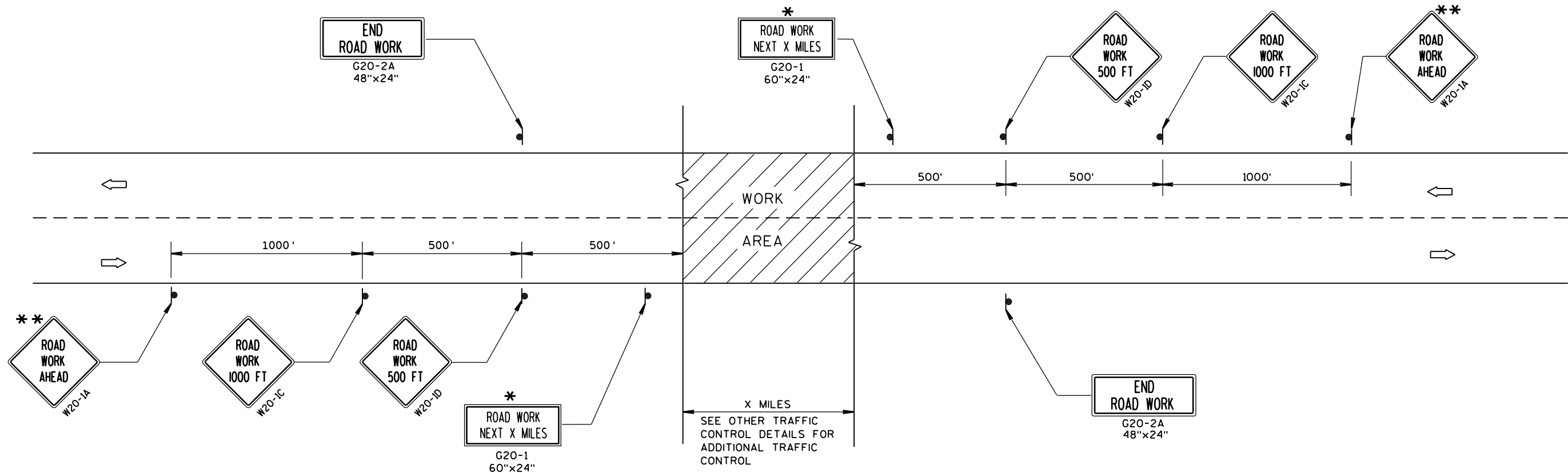
APPROVED

Sept. 2015

DATE

FHWA

/S/ Peter Amakobe Atepe
STATEWIDE WORK ZONE TRAFFIC
SAFETY ENGINEER



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

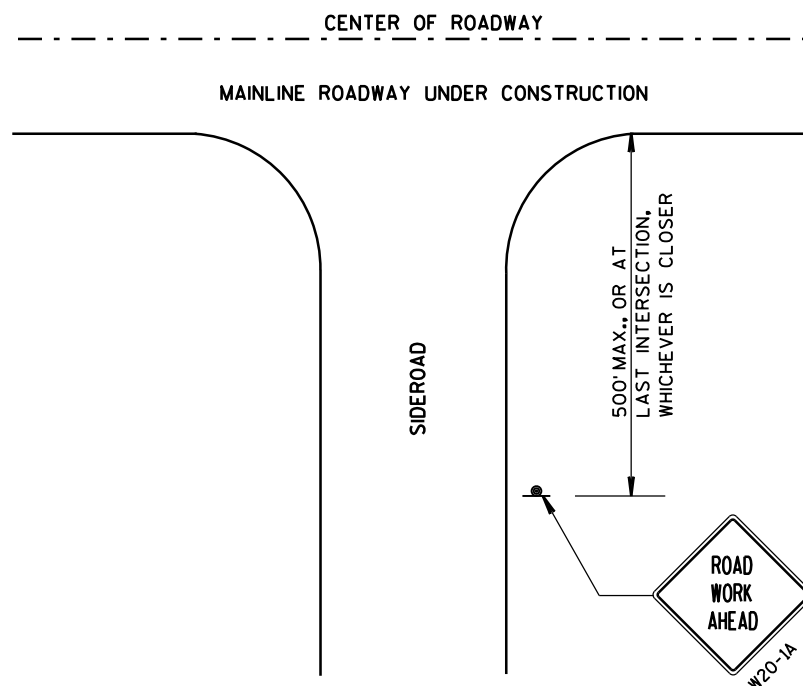
ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

* OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

** PLACE ADDITIONAL W20-1A "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.



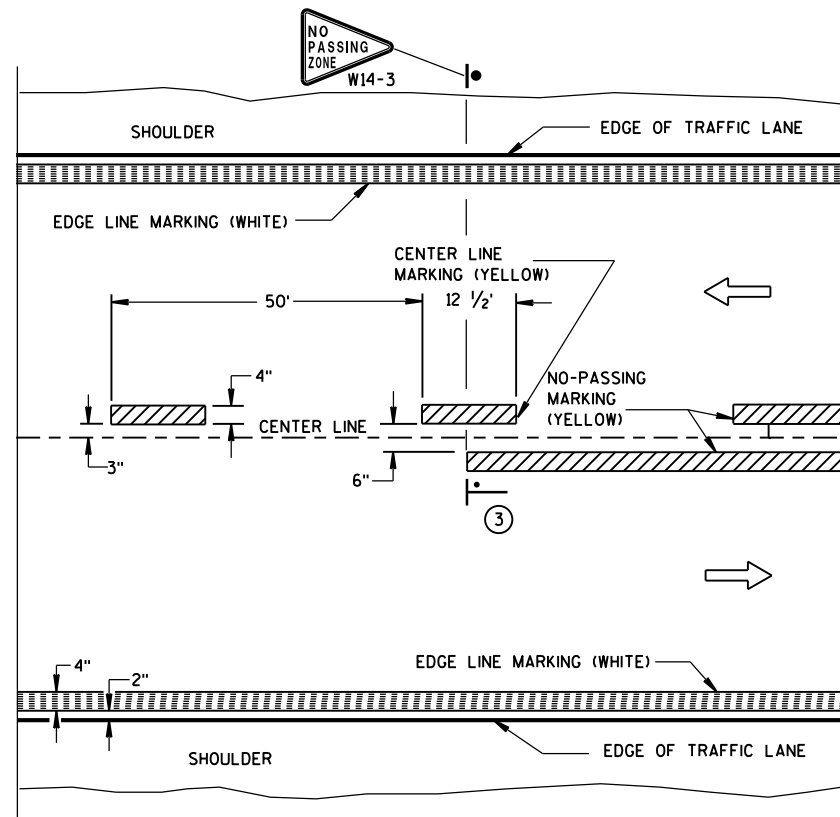
LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

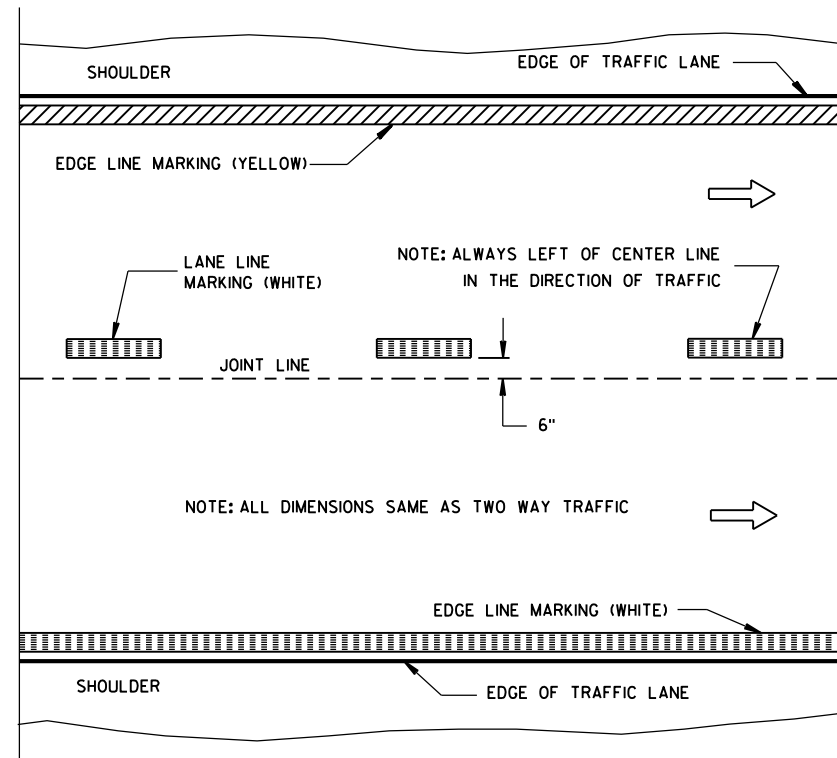
TRAFFIC CONTROL, ADVANCE
WARNING SIGNS 45 M.P.H.
OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept. 2015 /S/ Peter Amokobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER

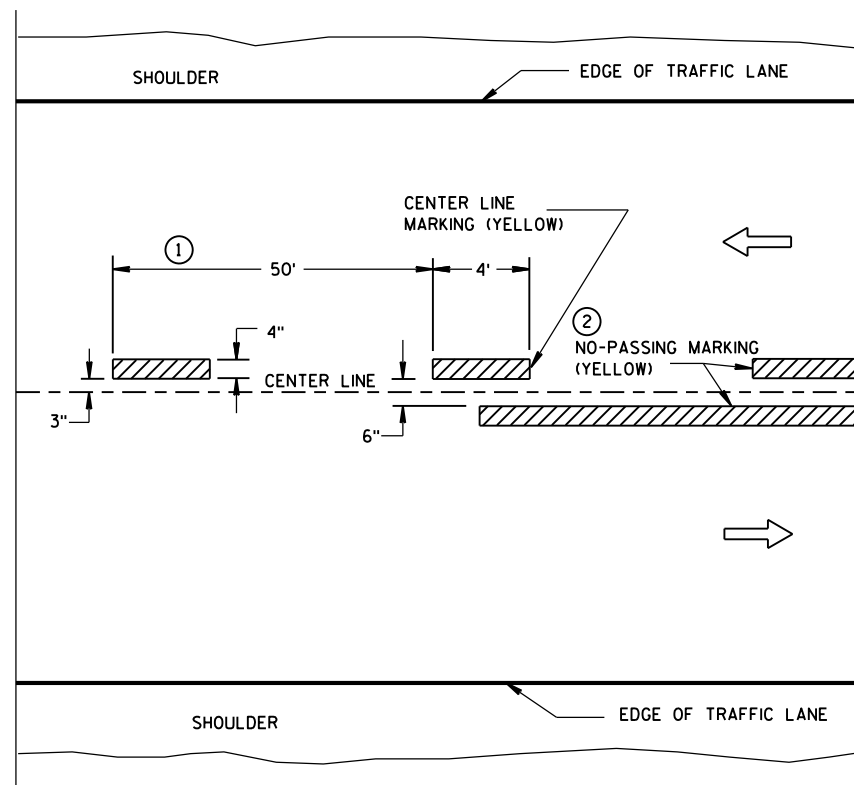


TWO WAY TRAFFIC

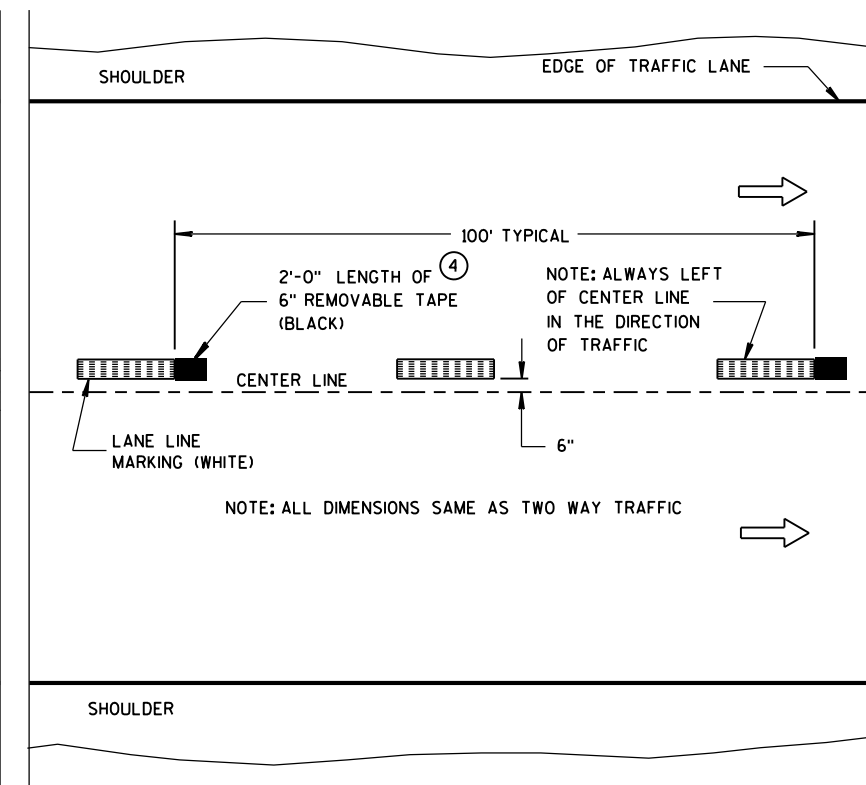


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

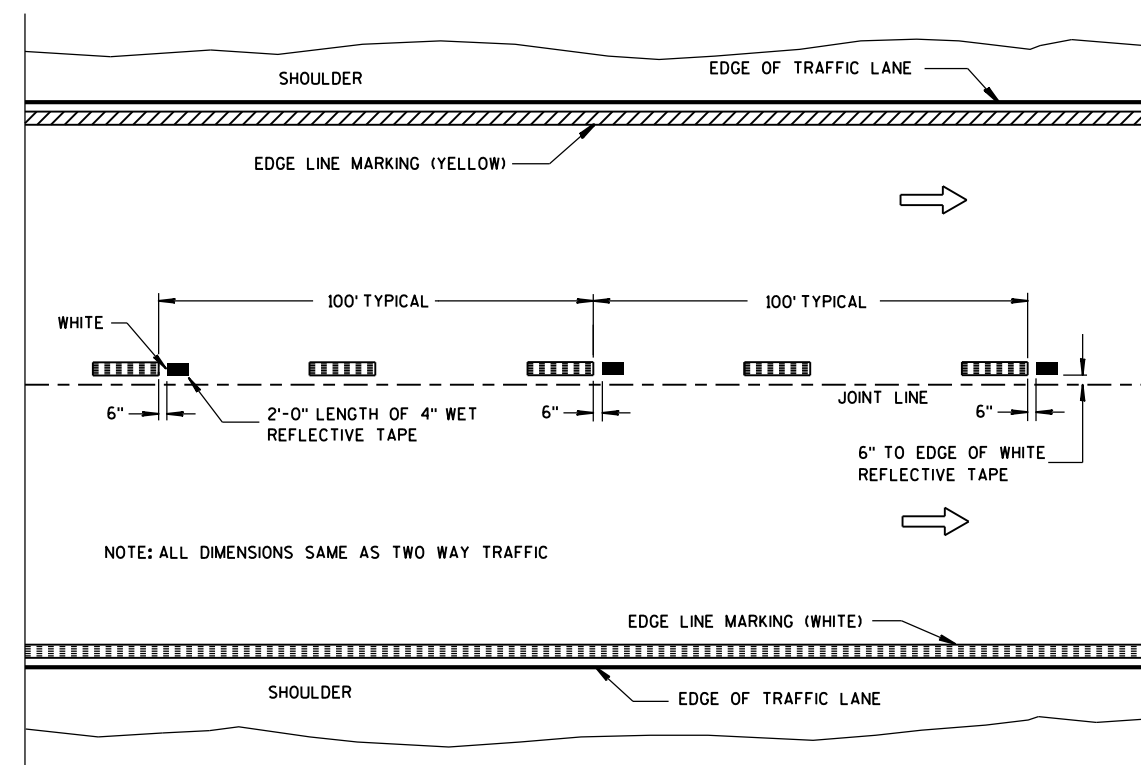
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

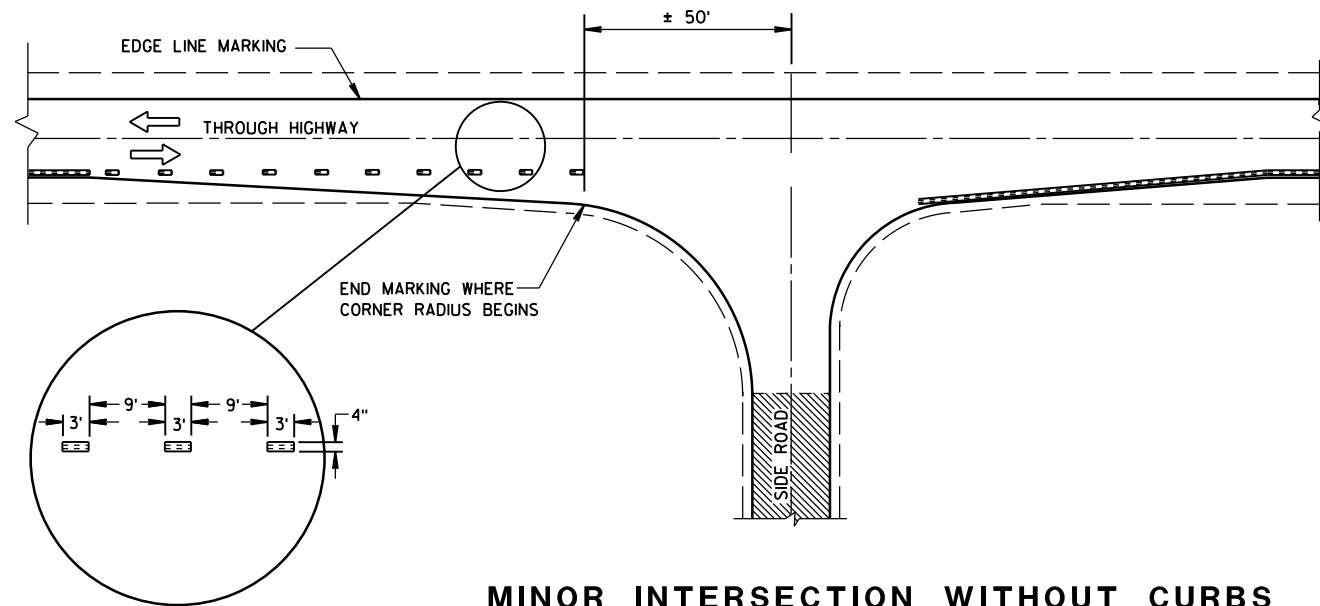
- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5-13-2013
DATE
FHWA

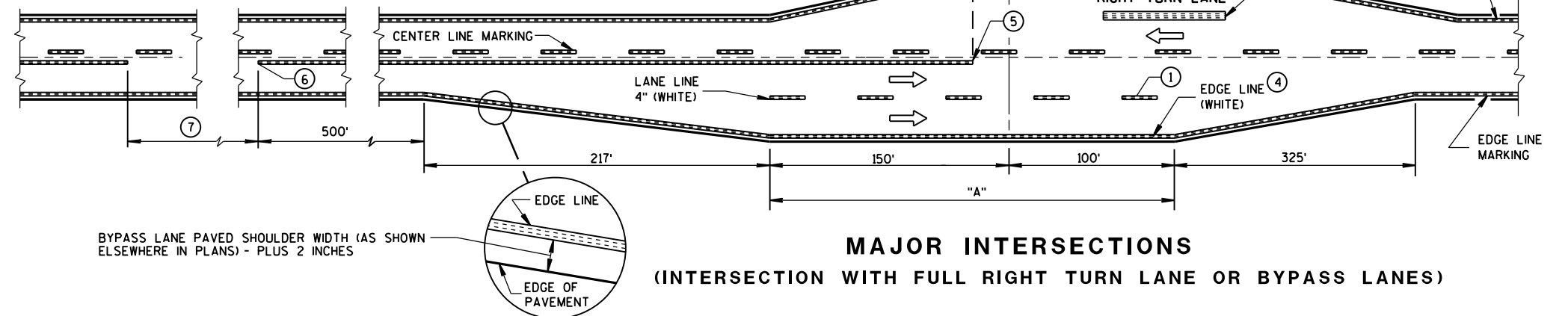
/S/ Travis Feltes
STATE TRAFFIC ENGINEER



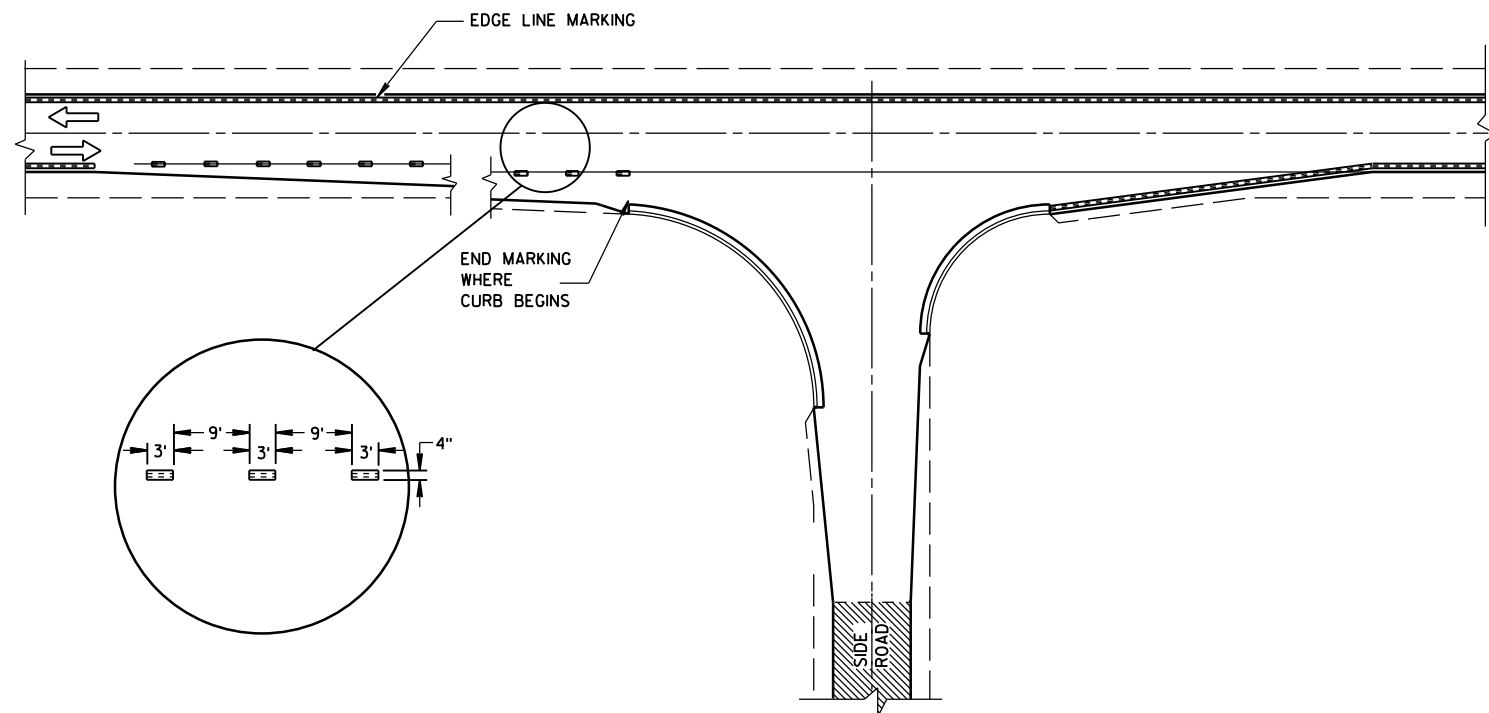
MINOR INTERSECTION WITHOUT CURBS

⑦

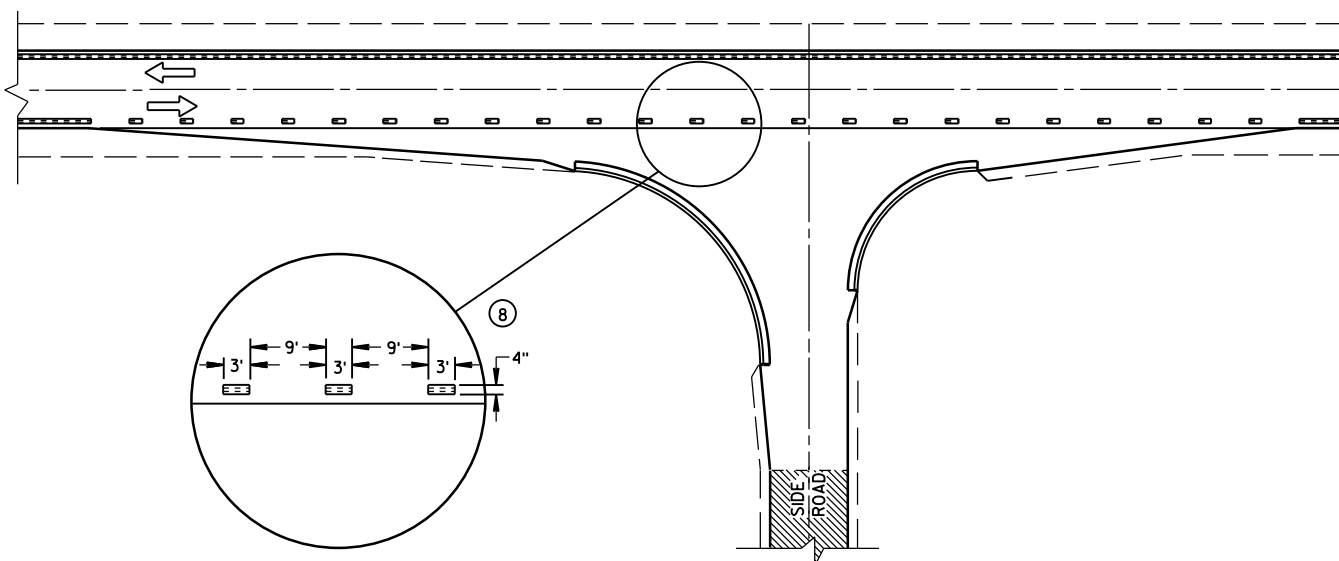
| POSTED SPEED (MPH) | MINIMUM DISTANCE BETWEEN ZONES (FEET) |
|--------------------|---------------------------------------|
| 25 - 30 | 528 |
| 35 - 40 | 528 |
| 45 - 50 | 686 |
| 55 | 792 |



MAJOR INTERSECTIONS
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANES)



MINOR INTERSECTION WITH CURBS
(TYPICAL MARKING)



MINOR INTERSECTION WITH CURBS
③ (FOR SPECIAL CONDITIONS AS SPECIFIED)





GENERAL NOTES

- EDGE LINES SHALL BE OMITTED THROUGH INTERSECTIONS. EDGE LINES SHALL BE CONTINUED THROUGH DRIVEWAYS.
- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
 - ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
 - ③ ALTERNATIVE MARKING SHALL BE PROVIDED WHEN SPECIFIED IN THE CONTRACT. TYPICAL SITUATIONS WHERE THIS MARKING MAY BE REQUIRED ARE WHERE THE INTERSECTION IS ON A SHARP HORIZONTAL CURVE OR CREST VERTICAL CURVE IN AN UNLIGHTED AREA SUCH THAT THE EDGE LINE MAY BE MISLEADING TO THE MOTORIST OR DISAPPEAR FROM SIGHT.
 - ④ THE EDGE LINE IN THE TAPER AREAS OF THE BYPASS LANE AND THE BYPASS LANE SHALL BE LOCATED 1-FOOT FROM EDGE OF PAVEMENT TO THE OUTSIDE EDGE OF EDGE LINE.
 - ⑤ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT/SURFACE EDGE EXTENSION.
 - ⑥ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
 - ⑦ IF THE DISTANCE BETWEEN 2 SUCCESSIVE NO-PASSING ZONES IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES, CONNECT THE 2 ZONES.
 - ⑧ 3' LINE 9' GAP, EXCEPT RETRACE THE EXISTING LINE - GAP PATTERN WHERE EXISTING MARKINGS ARE IN PLACE.
- ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

PAVEMENT MARKING
(INTERSECTIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

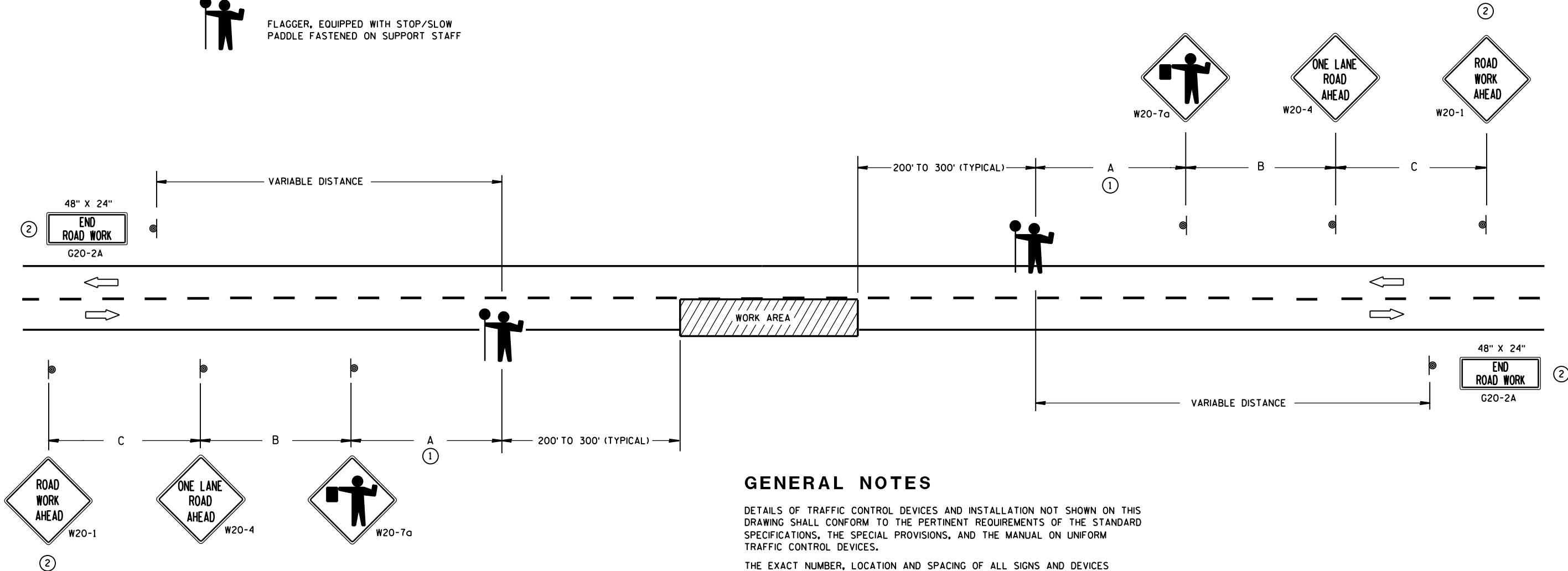
-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

SIGN SPACING TABLE

| SPEED LIMIT | SIGN SPACING A,B,C |
|-------------|-----------------------|
| 25-35 MPH | 200' |
| 35-40 MPH | 350' |
| 45-55 MPH | 500' |



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, COVER OR REMOVE ALL TEMPORARY TRAFFIC CONTROL SIGNS.

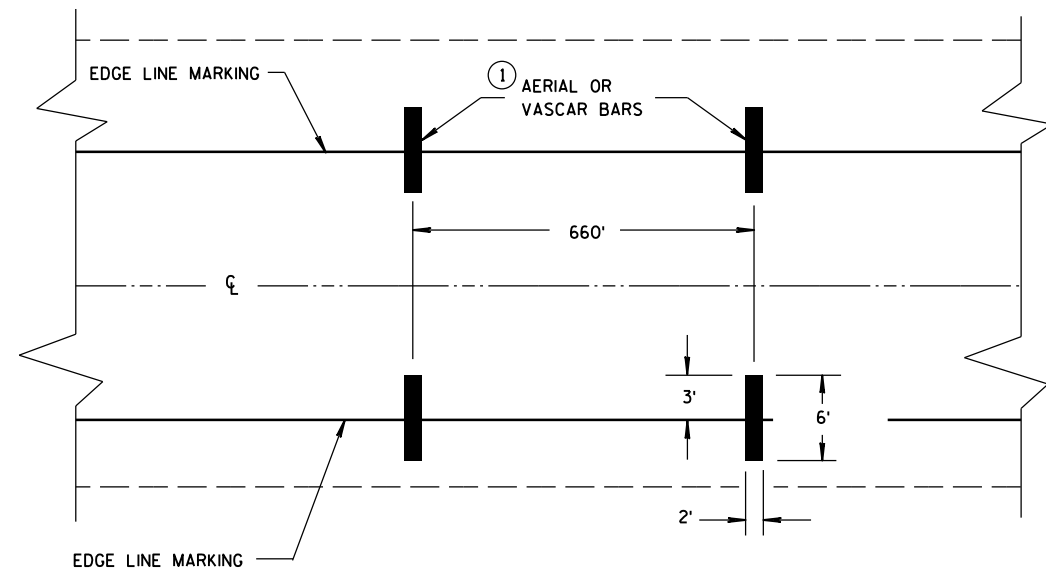
ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

- ① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

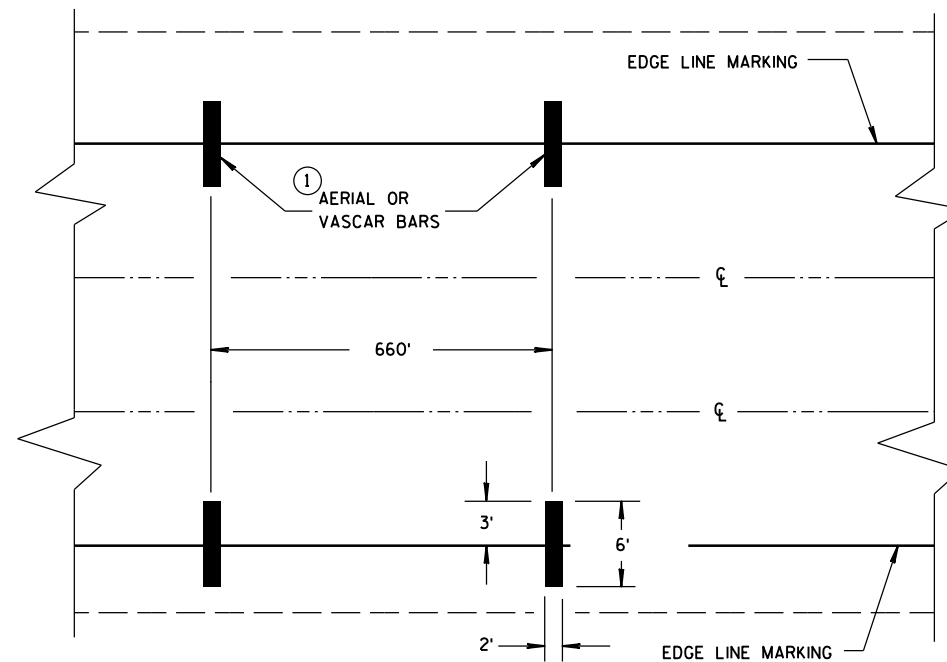
TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



TYPICAL FOR TWO WAY OR ONE WAY TRAFFIC



TYPICAL FOR MULTILANE TRAFFIC

GENERAL NOTES

- ① NUMBER OF VASCAR OR AERIAL BARS SHALL BE A MINIMUM OF 2 OR A MAXIMUM OF 5 AT 660' SPACING.

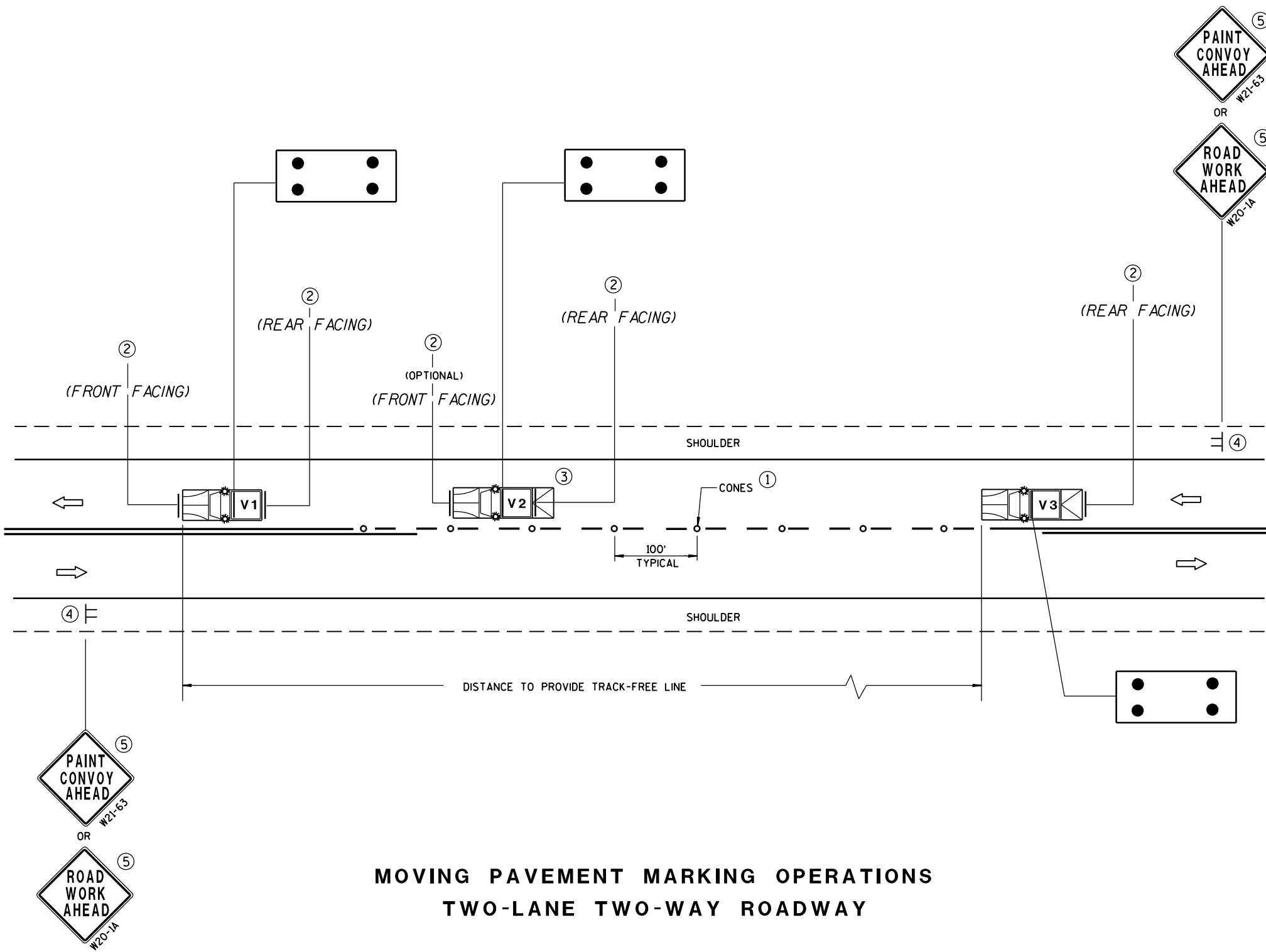
A CAR CAN BE PROVIDED BY THE WISCONSIN STATE PATROL FOR TRAFFIC CONTROL.

SPEED ENFORCEMENT ZONE WITH AERIAL OR VASCAR BARS

AERIAL ENFORCEMENT BARS
PAVEMENT MARKING DETAILS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4/18/2016 /S/ Matthew R. Rauch
DATE STATE SIGNING AND MARKING ENGINEER
FHWA



MOVING PAVEMENT MARKING OPERATIONS
TWO-LANE TWO-WAY ROADWAY

GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

IF SPEED LIMIT IS 40 MPH OR LESS STATIONARY SIGNS MAY BE OMITTED IF CONES ARE USED.



ALTERNATE SIGN MESSAGES, SUCH AS "PAINT CREW AHEAD" OR "ROAD PAINTING AHEAD" MAY BE USED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.






THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.

THIS DRAWING SHALL BE USED FOR CENTERLINE OR EDGELINE MARKING.

WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR TURN THE STATIONARY WARNING SIGNS AWAY FROM TRAFFIC.

- ① CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.
- ② USE STANDARD SIGN W21-64 WITH APPROPRIATE ARROW.
 OR 
W21-64 W21-64
- ③ OPTIONAL TRUCK-MOUNTED ATTENUATOR.
- ④ SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES.
- ⑤ IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1 OR W21-63 ARE NOT REQUIRED.

LEGEND

- V1** LEAD VEHICLE
- V2** SHADOW VEHICLE
- V3** TRAIL VEHICLE WITH TMA
-  **TMA** TRUCK-MOUNTED ATTENUATOR
-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC
-  CONES
-  FLASHING ARROW PANEL (CAUTION)

MOVING PAVEMENT MARKING
OPERATION
TWO-LANE TWO-WAY ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2016 /S/ Peter Amakobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

TABLE A

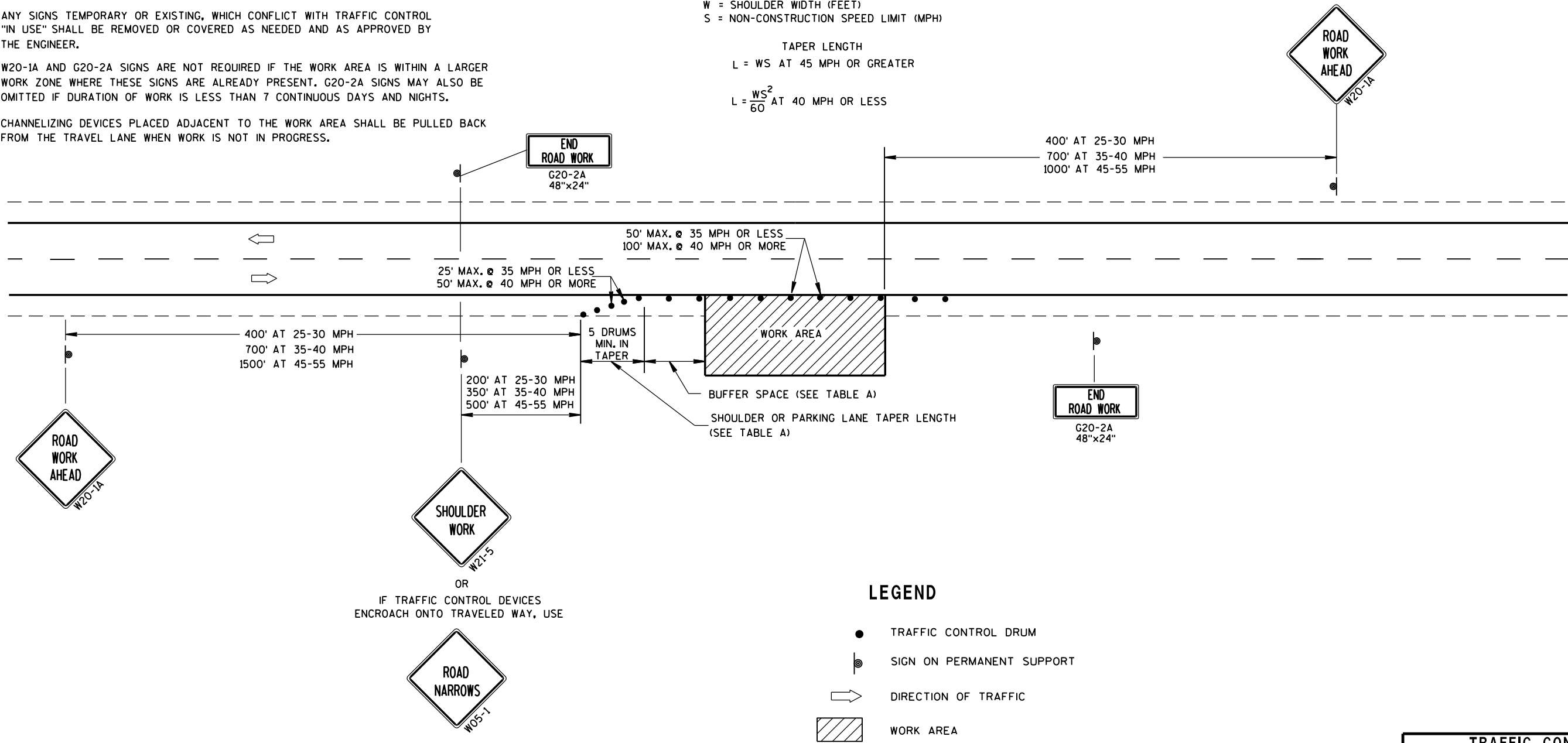
| SHOULDER TAPER LENGTH (FEET) | | | | | BUFFER SPACE (FEET) |
|------------------------------|----|-----|-----|-----|---------------------|
| S \ W | 4 | 6 | 8 | 10 | |
| 30 | 20 | 30 | 40 | 50 | 200 |
| 35 | 30 | 45 | 55 | 70 | 250 |
| 40 | 40 | 55 | 75 | 90 | 305 |
| 45 | 60 | 90 | 120 | 150 | 360 |
| 50 | 70 | 100 | 135 | 170 | 425 |
| 55 | 75 | 110 | 150 | 185 | 495 |

W = SHOULDER WIDTH (FEET)
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

TAPER LENGTH
L = WS AT 45 MPH OR GREATER

$L = \frac{WS^2}{60}$ AT 40 MPH OR LESS

SHOULDER TAPER LENGTH = $\frac{1}{3}L$



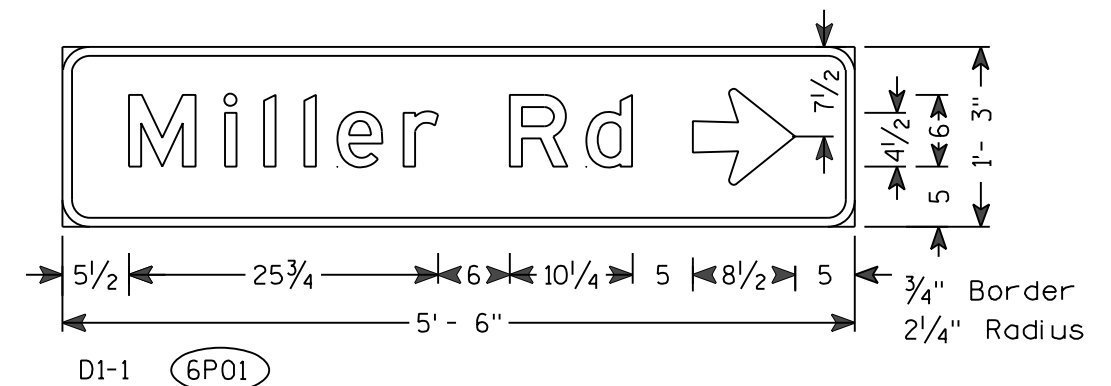
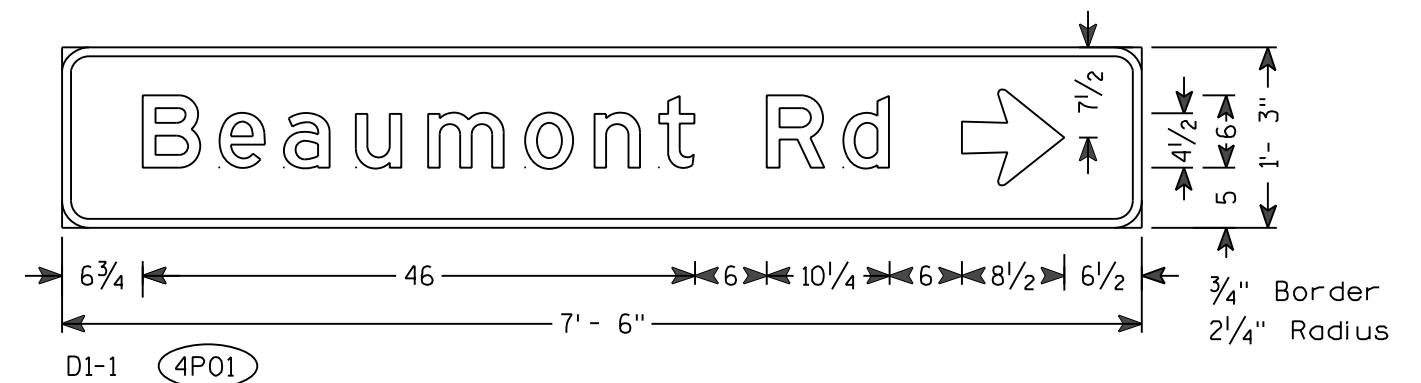
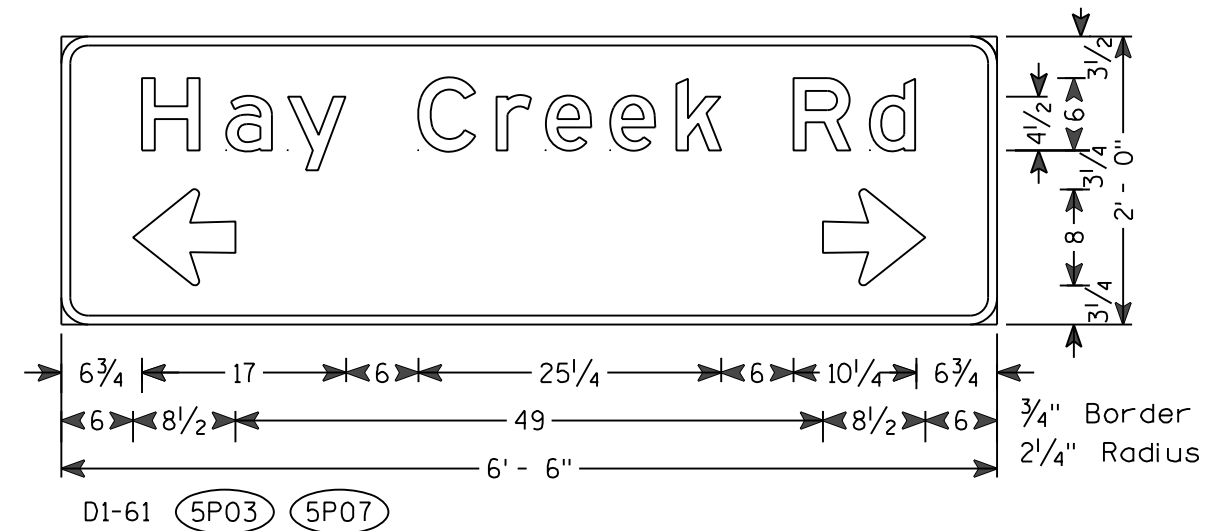
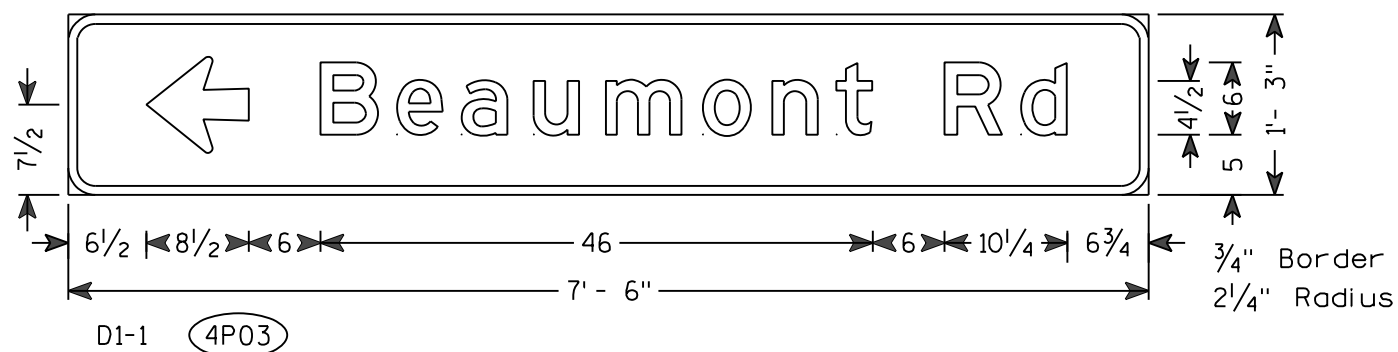
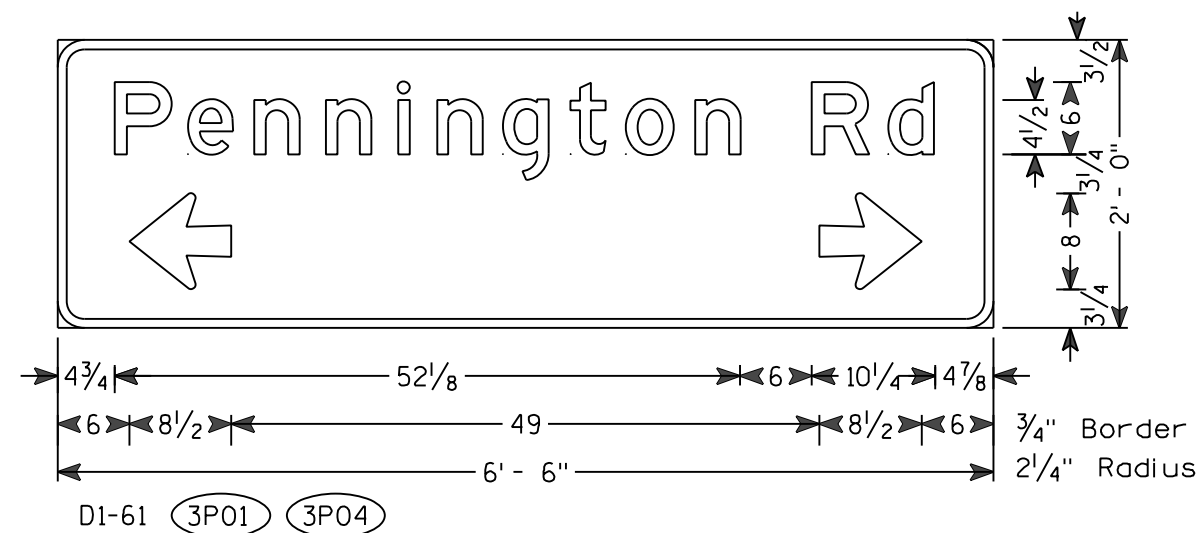
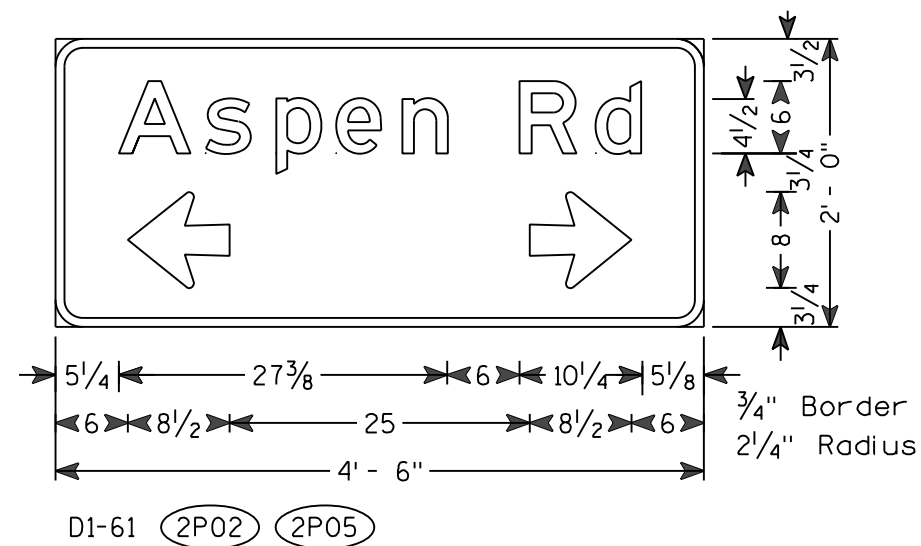
LEGEND

- TRAFFIC CONTROL DRUM
- ⦿ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ▨ WORK AREA

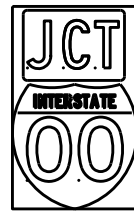
| | |
|-------------------------------------------------------------------------------|---------------------------------------------------------------------------|
| TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED July 14, 2015 DATE | /S/ Peter Amakobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER |
| FHWA | |

NOTES

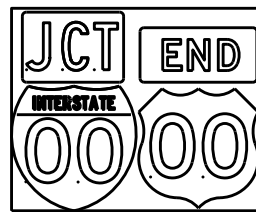
1. All Signs Type II - Type H Reflective
2. Color:
Background - GREEN
Message - WHITE
3. Message Series - E



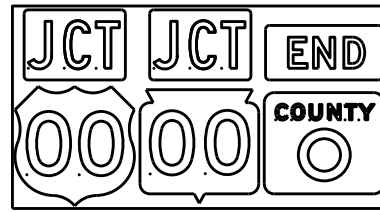
TYPICAL ASSEMBLIES



J1-1



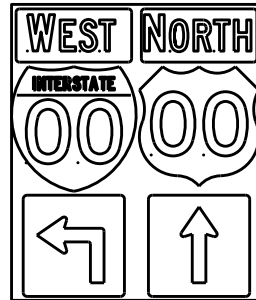
J1-2



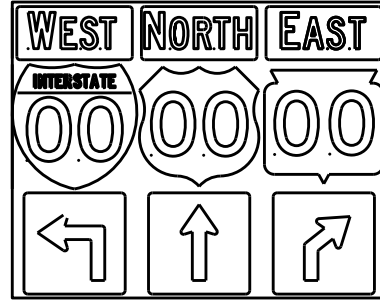
J1-3



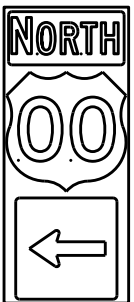
J2-1



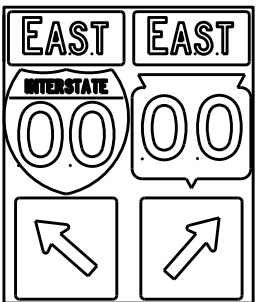
J2-2



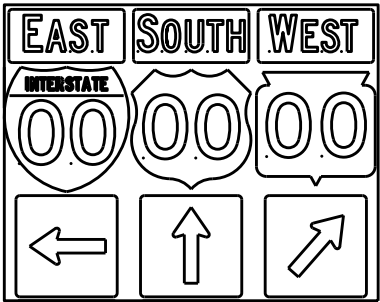
J2-3



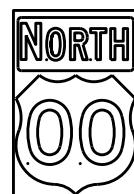
J3-1



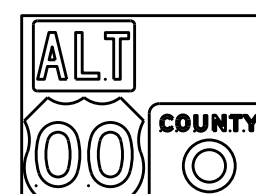
J3-2



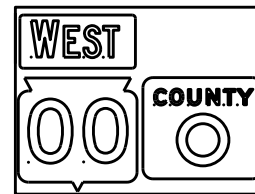
J3-3



J4-1



J4-2



J4-2



J13-1



J12-1



J32-1



J33-1



J23-1

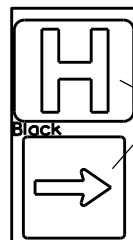


J22-1



JV

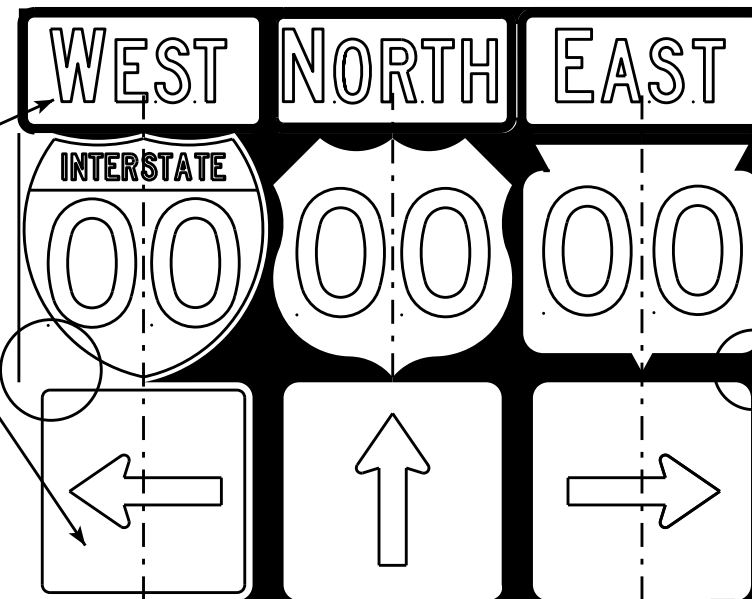
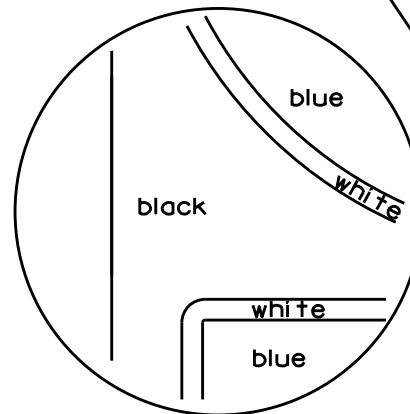
(Typical Vertical J-Assembly
See Note 10 and 11)



JH-1

Blue Background

[blue background
with interstate]



[black background]

ROUTE MARKERS & COMPONENTS
IN TYPICAL ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 2/06/14 PLATE NO. A2-1S.8

NOTES

1. Signs are Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Black Non-reflective
Message - see Note 5
3. Message Series - See Note 5
4. Corners shall be square or rounded if base material is plywood. If base material is metal the corners shall be rounded.
5. The colors and message spacing on each marker shall be according to the applicable route marker panel specifications.
6. Certain marker heads require the component pieces to be the same color. As an example, all the components used with an M1-1 Interstate marker shall be blue.
7. Single panel j-assemblies shall only be used with route marker shields that are same size. If the route marker shields are different size use multiple piece component.
8. Route assemblies that have 24 inch route shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have one horizontal splice between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 inches or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
9. Route assemblies that have 36 inch shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have two horizontal splices. One horizontal splice shall be between the cardinal direction and route shields and the other horizontal splice shall be between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
10. All Vertical J Assemblies are given a Sign Code of JV
11. For JV Assemblies that have a mixture of Interstate and non Interstate shields, arrows and cardinals shall be white on blue.

PROJECT NO:

FILE NAME : C:\CAEFiles\Projects\tr_stdplate\A21S.DGN

PLOT DATE : 06-FEB-2014 14:10

PLOT BY : mscs.ja

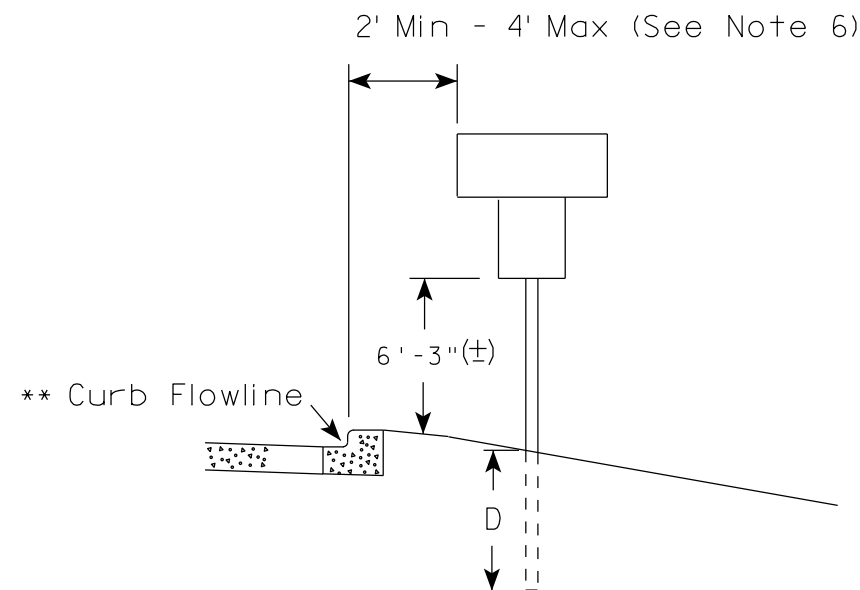
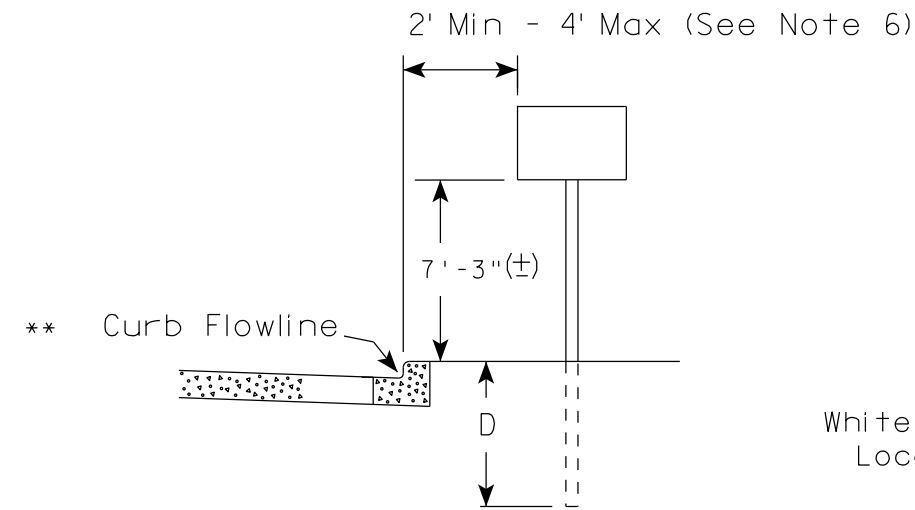
PLOT NAME :

SHEET NO:

E

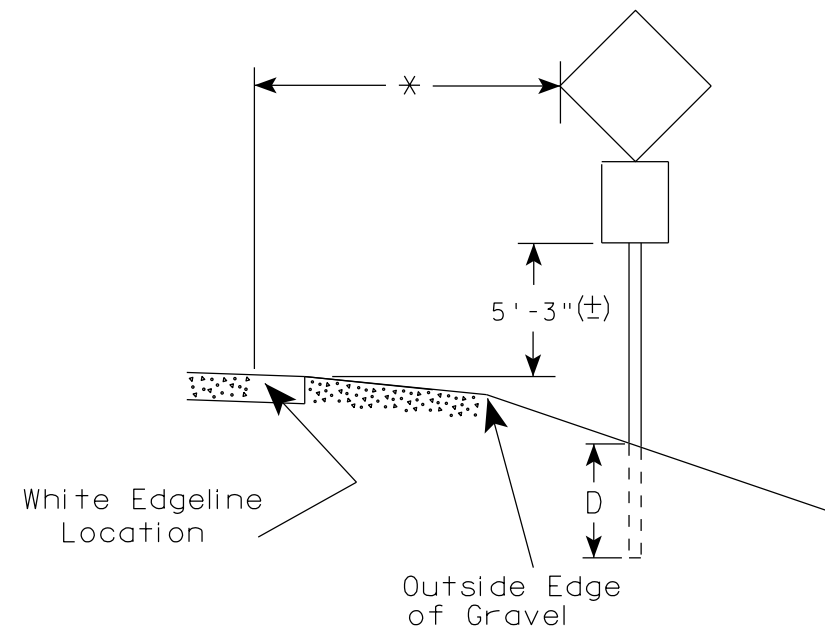
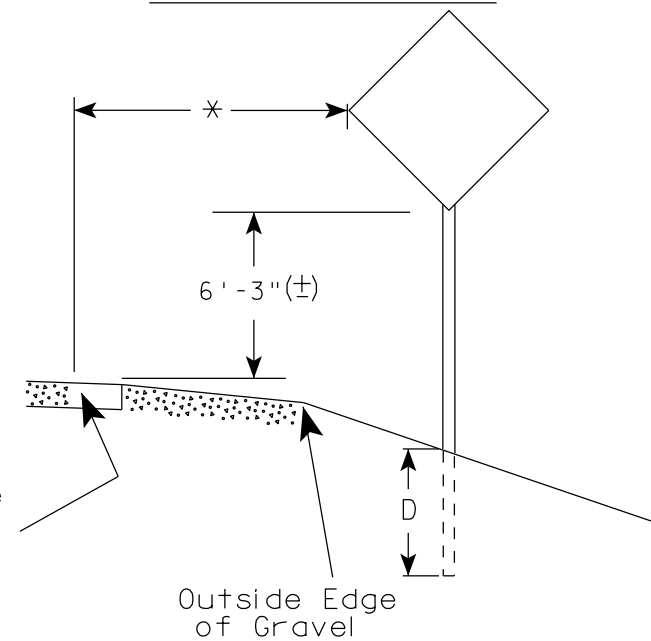
WISDOT/CADDs SHEET 42

URBAN AREA



White Edgeline Location

RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

| Area of Sign Installation (Sq. Ft.) | D (Min) |
|---------------------------------------|-----------|
| 20 or Less | 4' |
| Greater than 20 | 5' |

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 7/23/15

PLATE NO. A4-3.20

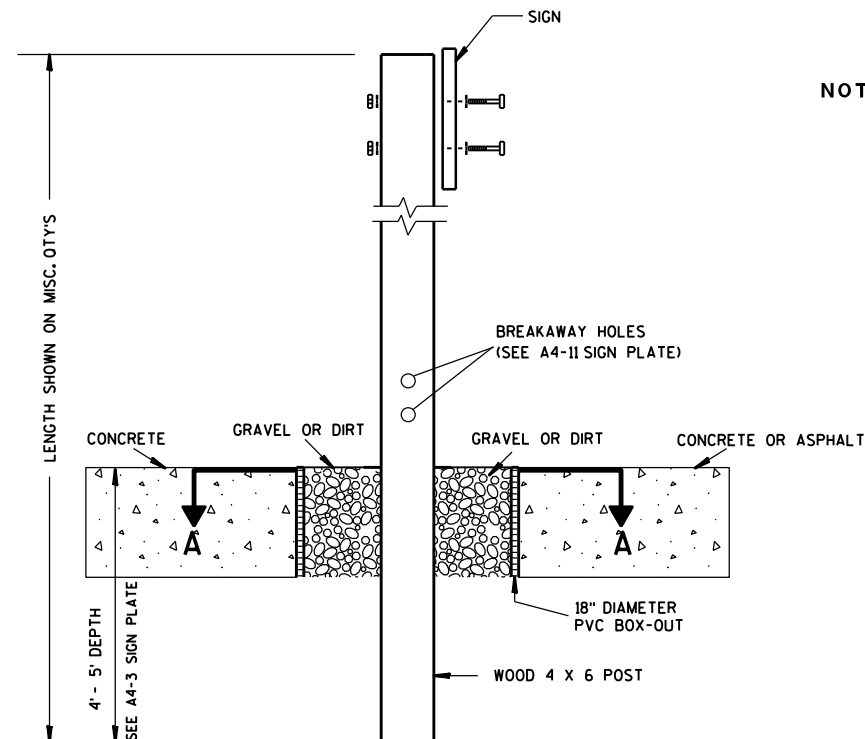
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

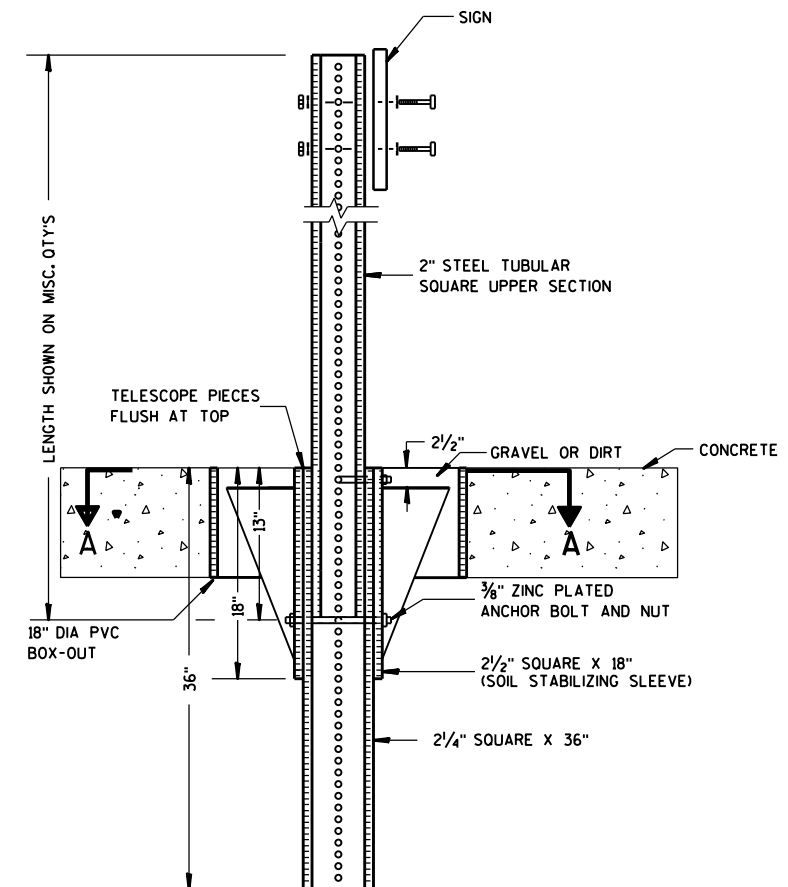
E



ELEVATION VIEW

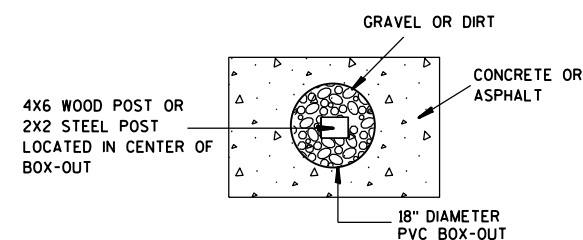
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

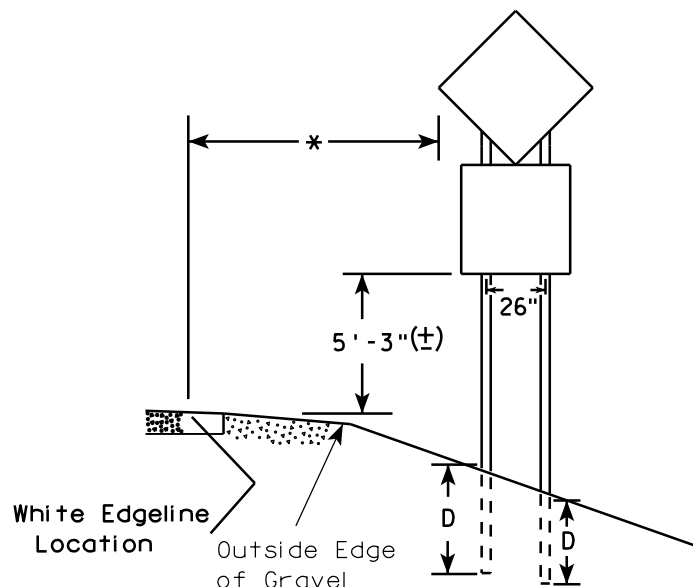
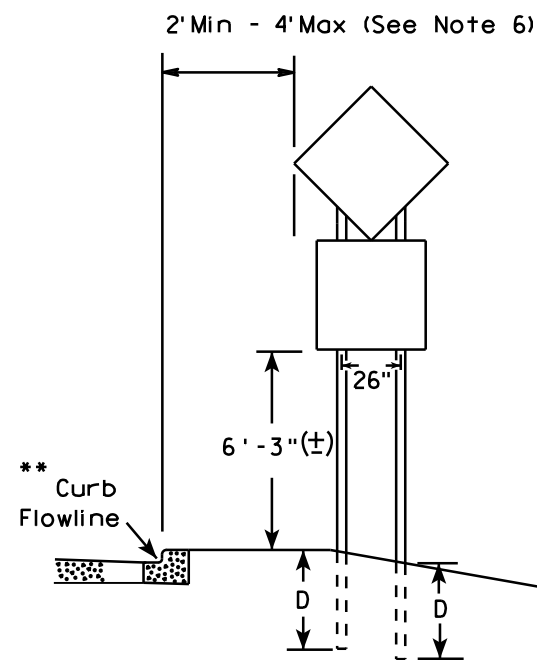
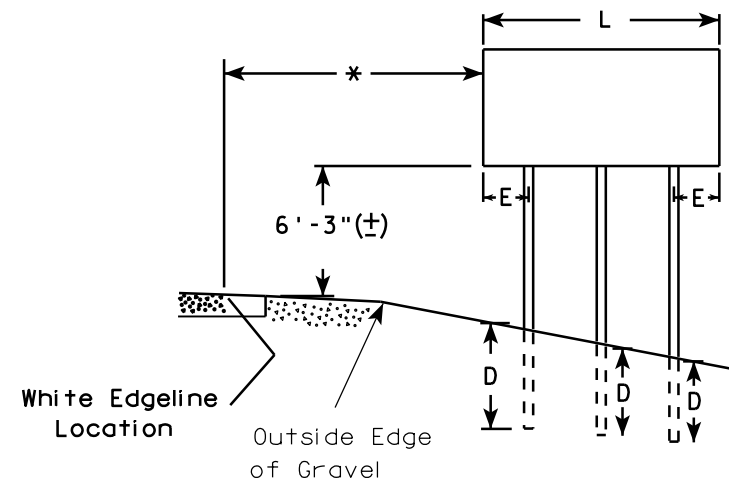
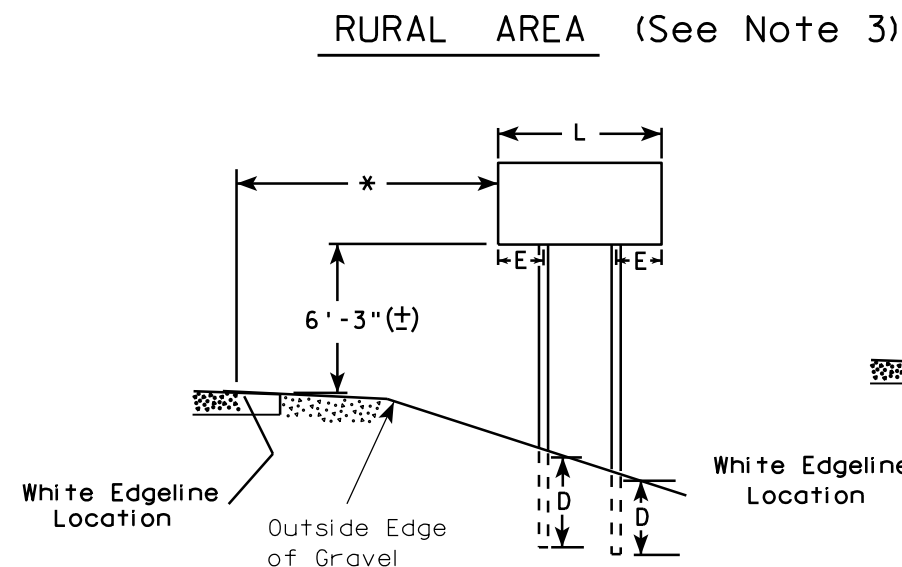
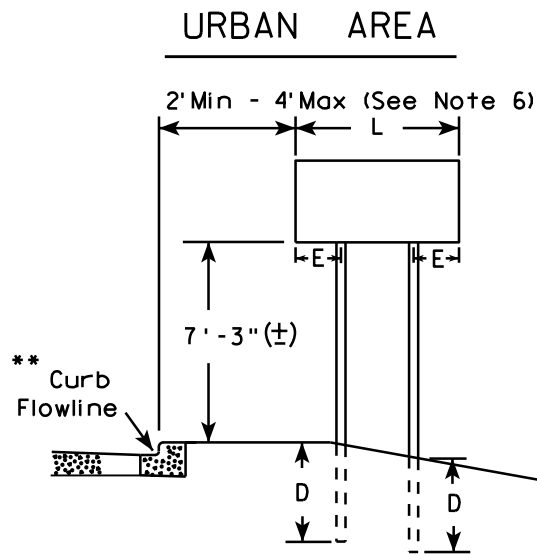
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



48" DIAMOND WARNING SIGN

48" DIAMOND WARNING SIGN

- GENERAL NOTES**
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
 2. See tables below for required number of posts.
 3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
 4. The (±) tolerance for mounting height is 3 inches.
 5. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
 8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

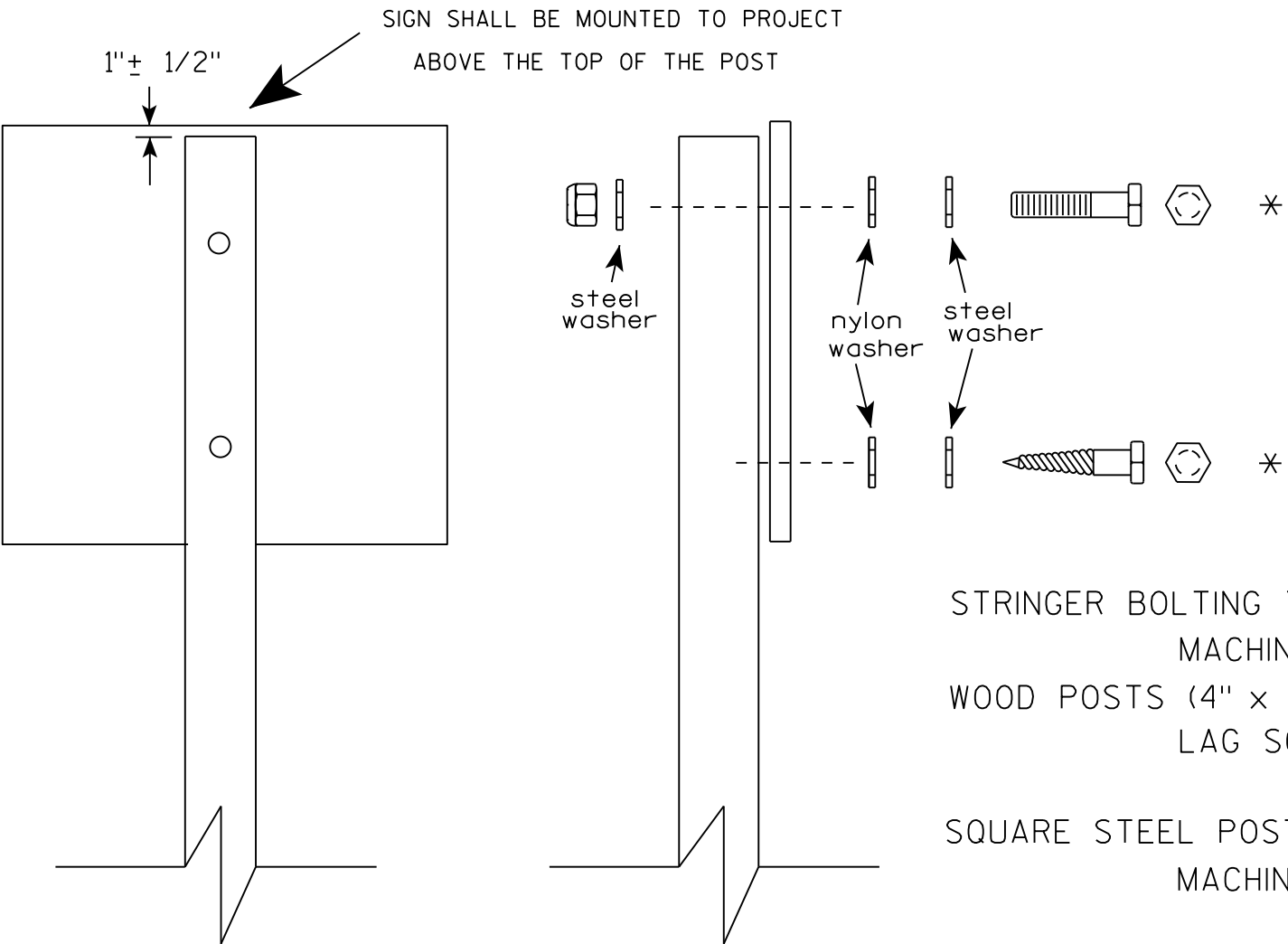
| SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED) | |
|-------------------------------------------------------|-----|
| L | E |
| Greater than 48" Less than 60" | 12" |
| 60" to 120" | L/5 |

| SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED) | |
|---------------------------------------------------------|-----|
| L | E |
| Greater than 120" less than 168" | 12" |

| SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED) | |
|--------------------------------------------------------|-----|
| L | E |
| 168" and greater | 12" |

| POST EMBEDMENT DEPTH | |
|------------------------------------------|--------------|
| Area of Sign Installation (Sq. Ft.) | D (Min) |
| 20 or Less | 4' |
| Greater than 20 | 5' |

| | |
|---------------------------------------------------------------|-------------------------------------------------------|
| TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS | |
| WISCONSIN DEPT OF TRANSPORTATION | |
| APPROVED | <i>Matthew R. Rauch</i> for State Traffic Engineer |
| DATE 7/23/15 | PLATE NO. A4-4.14 |



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)
 - 3/8" X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - 3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - 9/32 " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
 - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON


* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

| | |
|----------------------------------|-------------------------------------------------------|
| ATTACHMENT OF SIGNS TO POSTS | |
| WISCONSIN DEPT OF TRANSPORTATION | |
| APPROVED | <i>Matthew R. Rauch</i> For State Traffic Engineer |
| DATE 8/11/16 | PLATE NO. A4-8.8 |

**2 1/4 " SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**

1" $\frac{1}{8}$ "

ALL HOLES $\frac{7}{16}$ "
SPACED 1" C-C
ALL FOUR SIDES

4" x 10" x 10 GA. — 
STEEL PLATE (CUT
AS SHOWN) WELDED
TO ALL FOUR CORNERS
OF TELESPAR TUBE

**2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH**

2 1/2" TELESPAR TUBE

4"

2 1/2"

10"

3 1/2"


19"

4" x 10" x 10 GA. STEEL PLATE (CUT AS SHOWN) WELDED TO ALL FOUR CORNERS OF TELESPAR TUBE

LENGTH SHOWN ON MISC. QTY'S
 18" DIA SCHEDULE 40 PVC BOX-OUT
 TELESCOPE PIECES FLUSH AT TOP
 36"
 18"
 13"
 2 1/2"
 2 1/4" SQUARE X 36"
 2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)
 3/8" ZINC PLATED ANCHOR BOLT AND NUT
 3/8" ZINC PLATED CORNER ANCHOR BOLT AND NUT
 ALL HOLES 7/16" SPACED 1" C-C ALL FOUR SIDES
 2" STEEL TUBULAR SQUARE UPPER SECTION
 SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL
 SIGN
 2 1/2" GRAVEL OR DIRT

3/8" ZINC PLATED CORNER
ANCHOR BOLT AND NUT

DIRECTION
OF TRAFFIC



SECTION A-A

| Area of Sign Installation (Sq. Ft.) | Number of Required Posts |
|------------------------------------------|--------------------------|
| 9 or less | 1 |
| Greater than 9 less than or equal to 18 | 2 |
| Greater than 18 less than or equal to 27 | 3 |

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

| | | | | |
|-------------|------|---------|-----------|---|
| PROJECT NO: | HWY: | COUNTY: | SHEET NO: | E |
|-------------|------|---------|-----------|---|

FILE NAME : C:\CAEFiles\Projects\tr_stdplate\A49.DGN

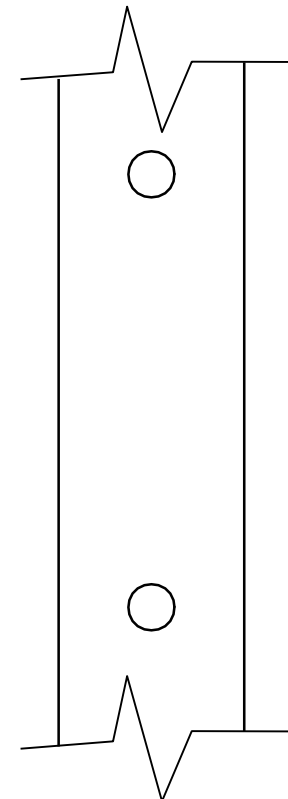
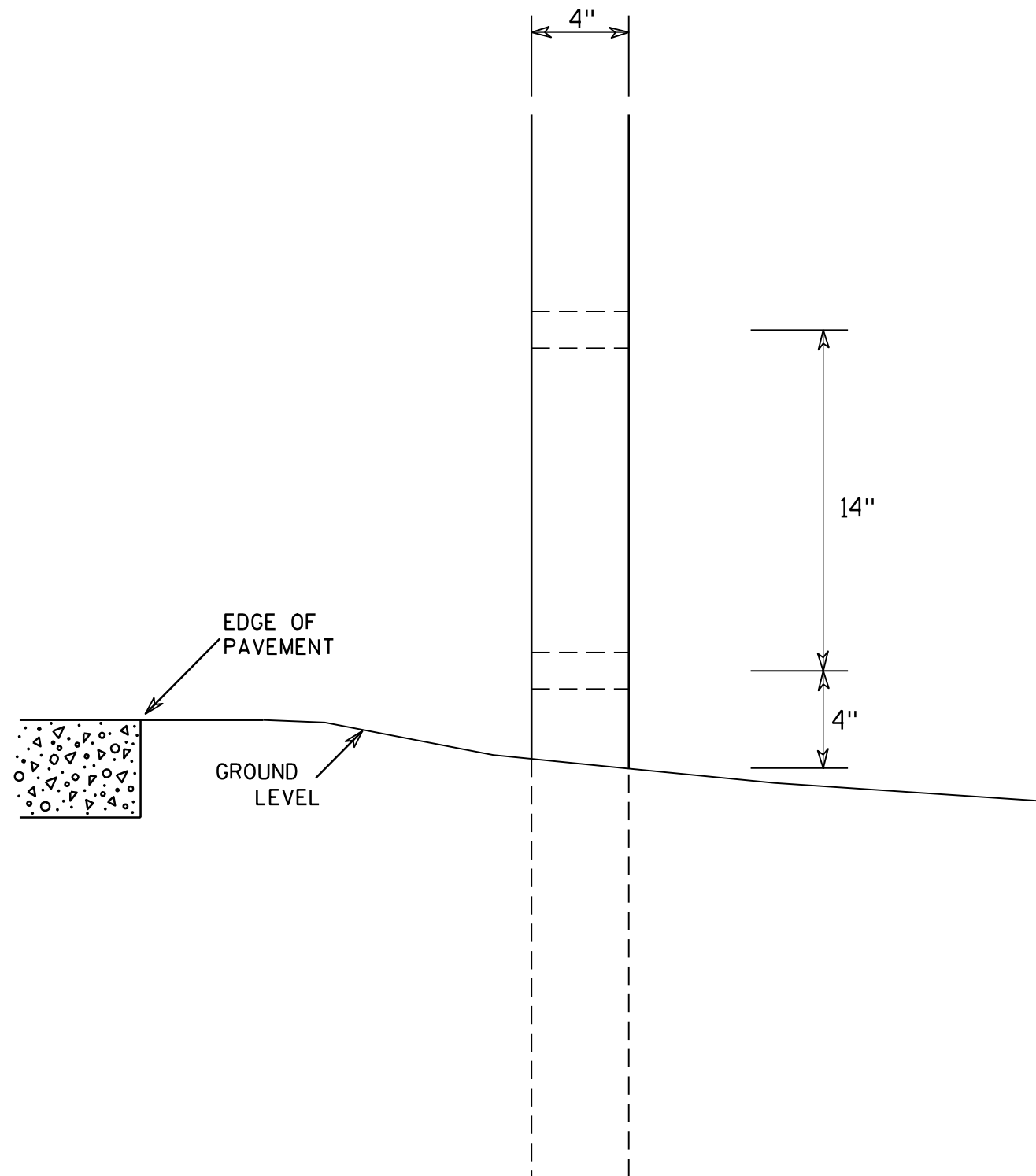
PLOT DATE : 05-FEB-2015 17:09

PLOT BY : mscs_ja

PLOT NAME :

PLOT SCALE : 13.659812:1.000000

WISDOT/CADDS SHEET 42



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1 1/2" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

COUNTY:

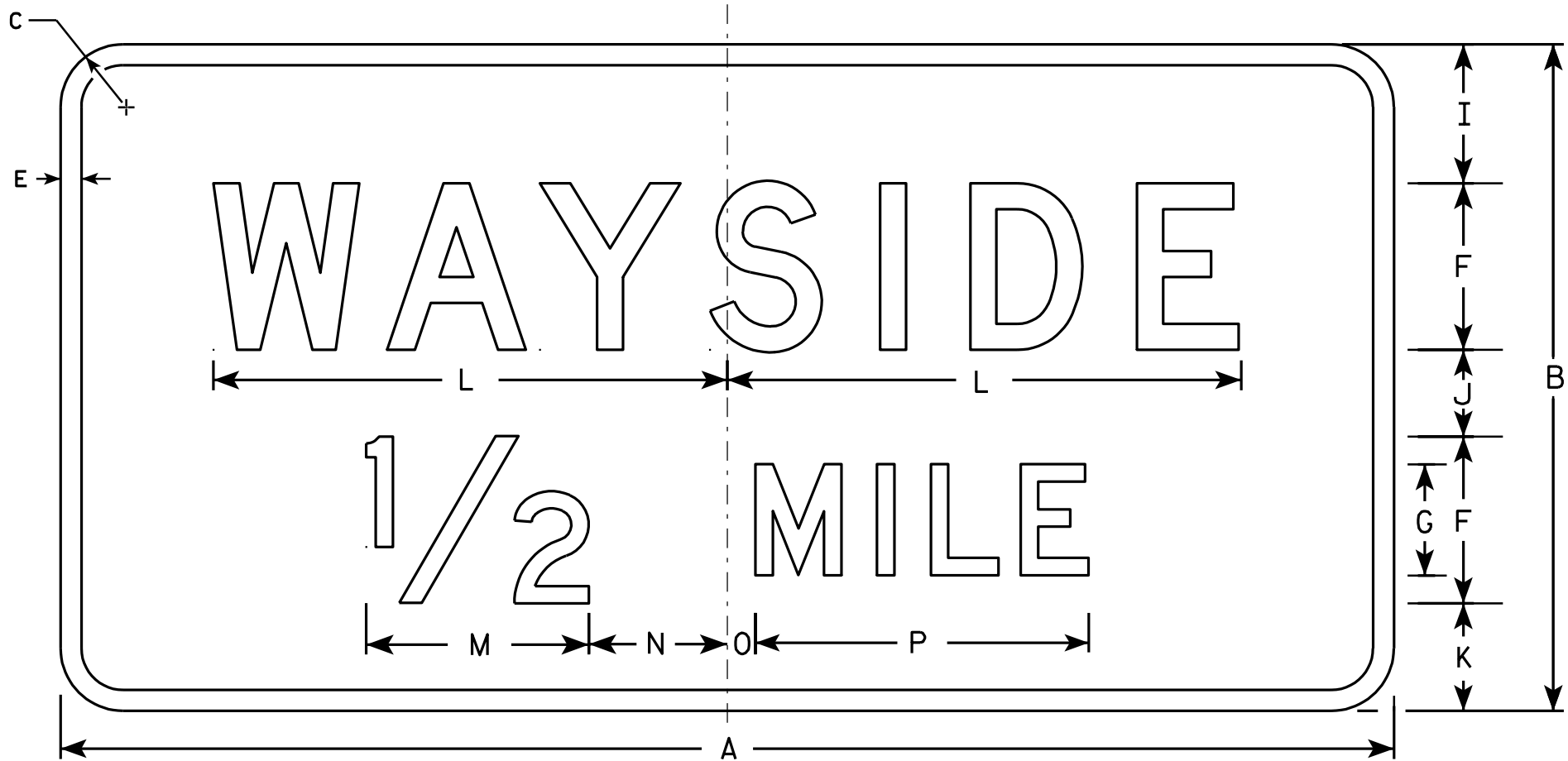
SHEET NO:

E

58, 59, 60, 61, 62, 63

7

LEVELS ON - 2, 3, 5, 6, 10,



D5-61

Metric equivalent
for this sign is:


| SIZE | |
|------|-------------------|
| 1 | |
| 2 | 1200 mm X 600 mm |
| 3 | |
| 4 | 1950 mm X 1050 mm |
| 5 | |

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | | |
|------|----|----|-------|---|-----|----|---|--------|-------|-------|-------|--------|----|-------|-------|----|---|---|---|---|---|---|---|---|---|---|------|------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | 48 | 24 | 2 1/4 | | 3/4 | 6 | 4 | 6 | 5 | 3 1/8 | 3 7/8 | 18 1/2 | 8 | 5 | 1 | 12 | | | | | | | | | | | 8.0 | 0.72 |
| 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | 78 | 42 | 3 | | 1 | 10 | 7 | 10 1/2 | 8 3/4 | 5 3/4 | 7 | 30 1/8 | 14 | 8 3/4 | 1 3/4 | 21 | | | | | | | | | | | 22.8 | 2.05 |
| 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

STATE PROJECT NUMBER:

STANDARD SIGN
D5-61

WISCONSIN DEPT OF TRANSPORTATION

APPROVED 
for State Traffic Engineer

DATE 1/09/02 PLATE NO. D5-61.9

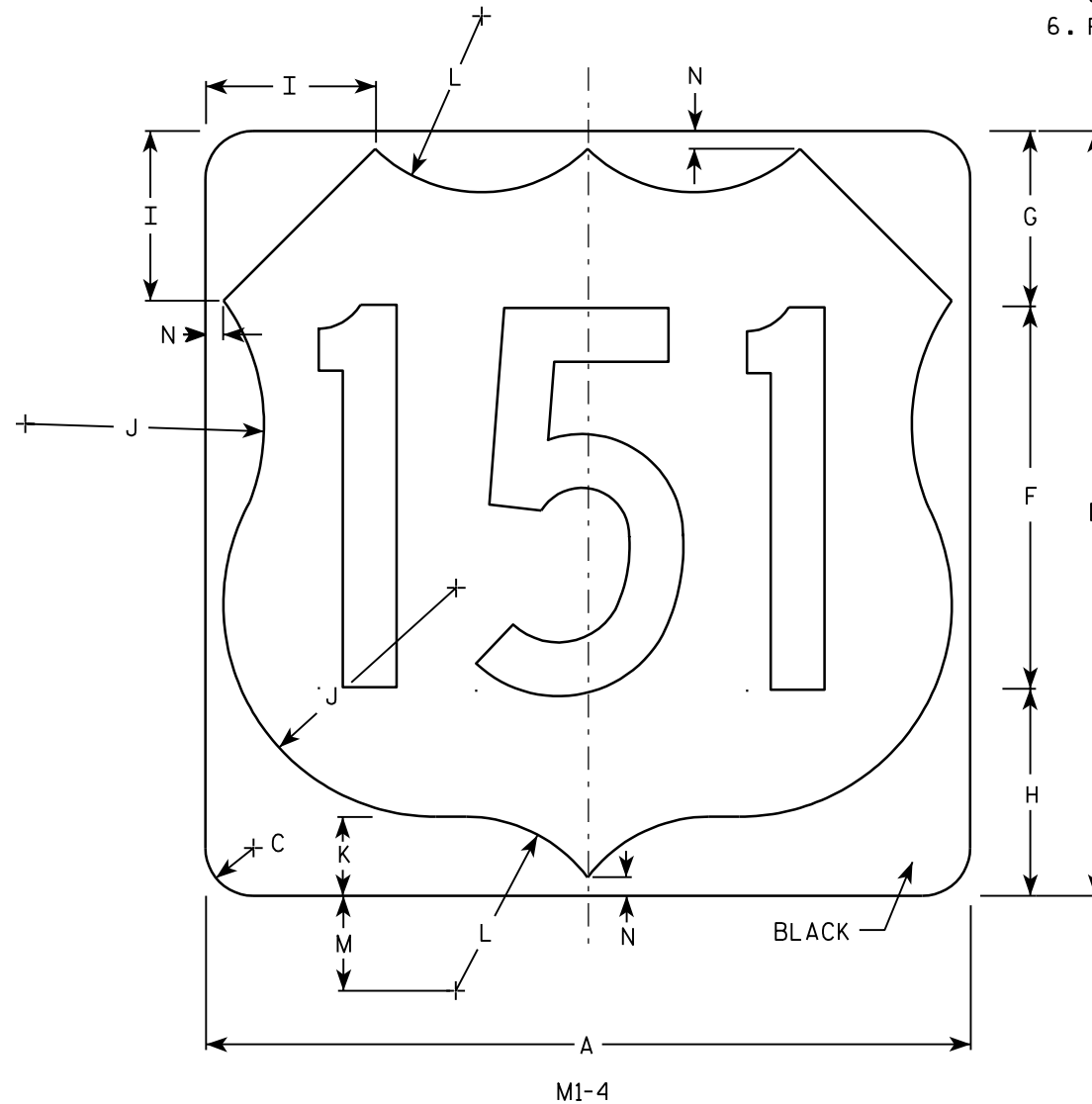
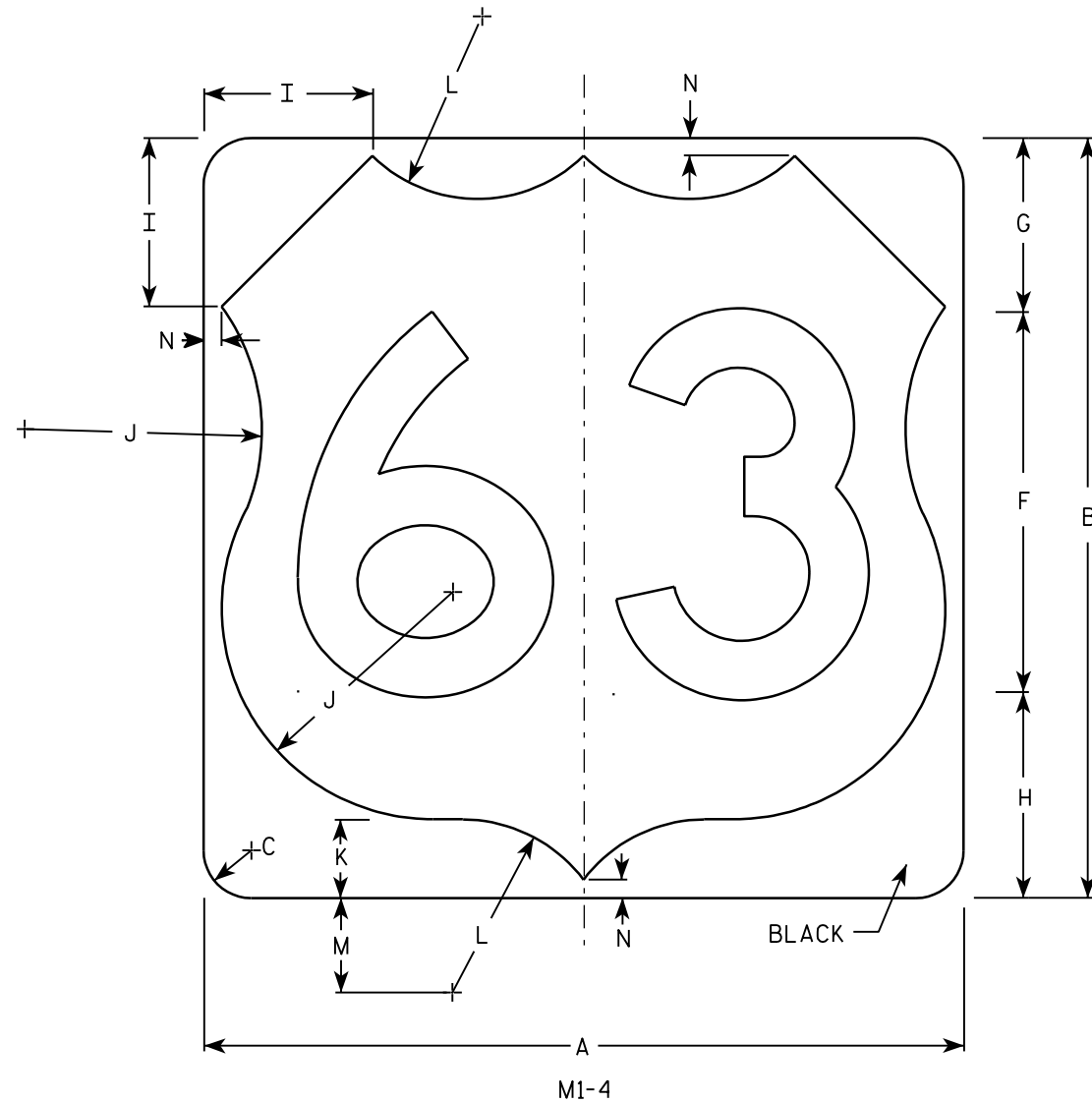
SHEET NO:

E

- NOTES**
- Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
 - Color:
Background - Blue
Message - White
 - Message Series - D
 - Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

NOTES

1. Sign is Type II - See Note 6 - reference
WIS DOT Standard Specification for HIGHWAY
and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White & Black - See Note 6
Message - Black
3. Message Series - See note 5
4. Corners may be square or rounded when base
material is plywood but borders shall be rounded
as shown. When base material is metal, the
corners and borders shall be rounded.
5. Substitute appropriate numerals and adjust
spacing as per Plate A10-1.
6. Permanent Signs
Background - Type H Reflective
Detour or other temporary signs
Background - Reflective



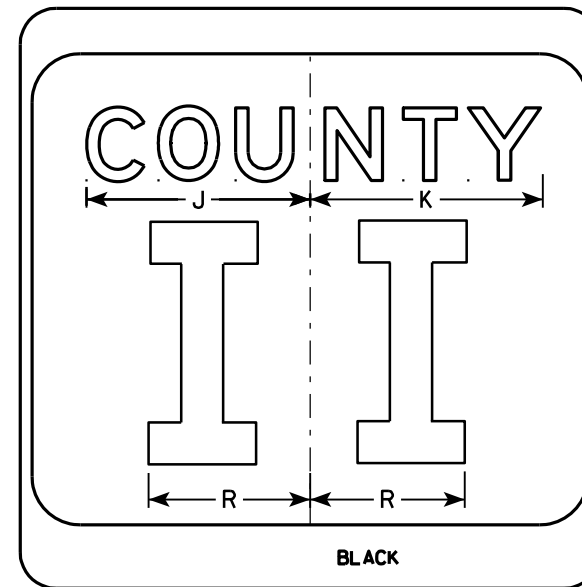
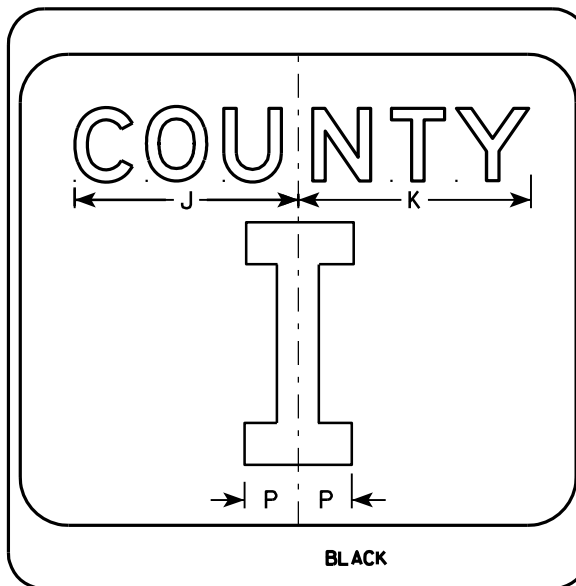
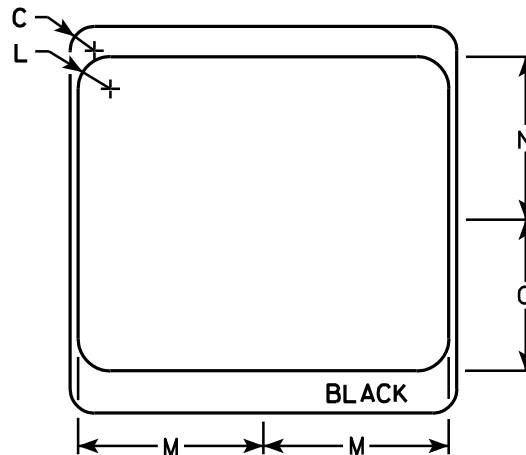
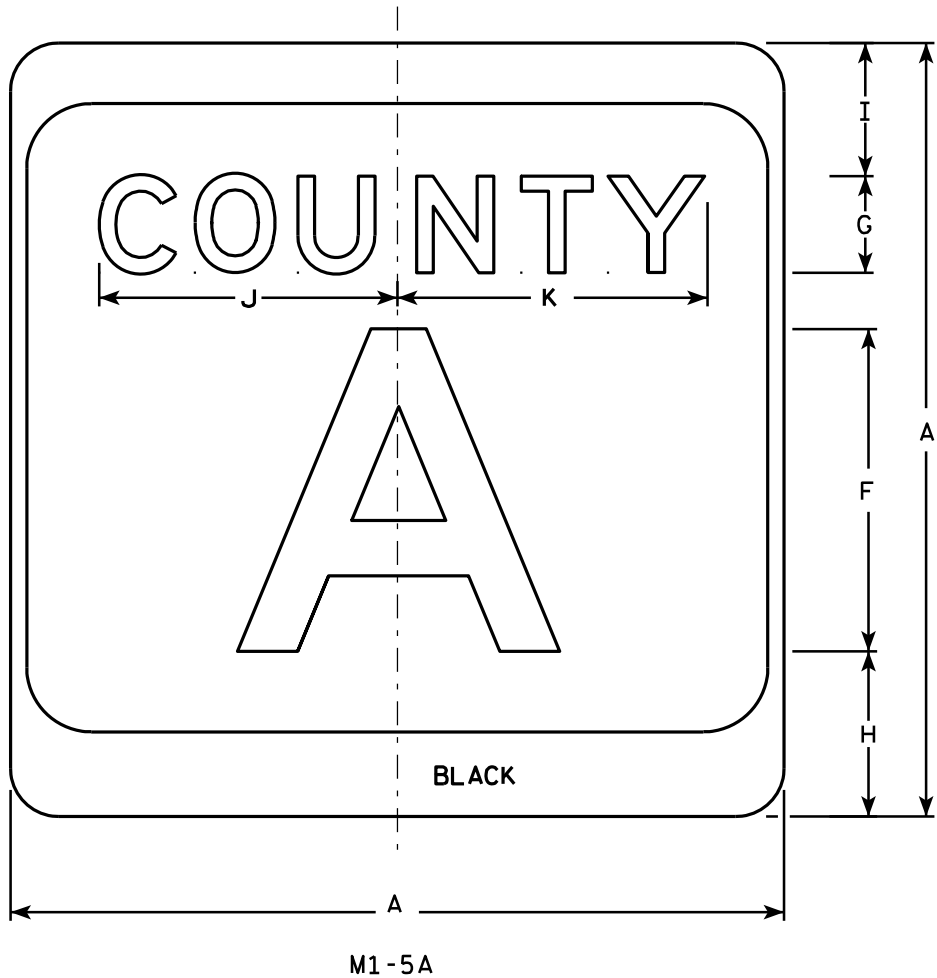
Metric equivalent
for this sign is:

| SIZE | |
|------|-----------------|
| 1 | |
| 2 | 600 mm X 600 mm |
| 3 | 900 mm X 900 mm |
| 4 | 900 mm X 900 mm |
| 5 | 900 mm X 900 mm |

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Areq sq. ft. | Area m ² |
|------|----|----|-------|---|---|----|-------|-------|-------|--------|-------|-------|-------|-----|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|------------------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | 24 | 24 | 1 1/2 | | | 12 | 5 1/2 | 6 1/2 | 5 | 7 1/2 | 2 1/2 | 5 1/2 | 3 | 1/2 | | | | | | | | | | | | | 4.0 | .36 |
| 3 | 36 | 36 | 2 1/4 | | | 18 | 8 1/4 | 9 1/4 | 7 1/4 | 11 1/4 | 3 3/4 | 8 1/4 | 4 1/2 | 3/4 | | | | | | | | | | | | | 9.0 | .81 |
| 4 | 36 | 36 | 2 1/4 | | | 18 | 8 1/4 | 9 1/4 | 7 1/4 | 11 1/4 | 3 3/4 | 8 1/4 | 4 1/2 | 3/4 | | | | | | | | | | | | | 9.0 | .81 |
| 5 | 36 | 36 | 2 1/4 | | | 18 | 8 1/4 | 9 1/4 | 7 1/4 | 11 1/4 | 3 3/4 | 8 1/4 | 4 1/2 | 3/4 | | | | | | | | | | | | | 9.0 | .81 |

PROJECT NO: HWY: COUNTY: SHEET NO: E

7



NOTES

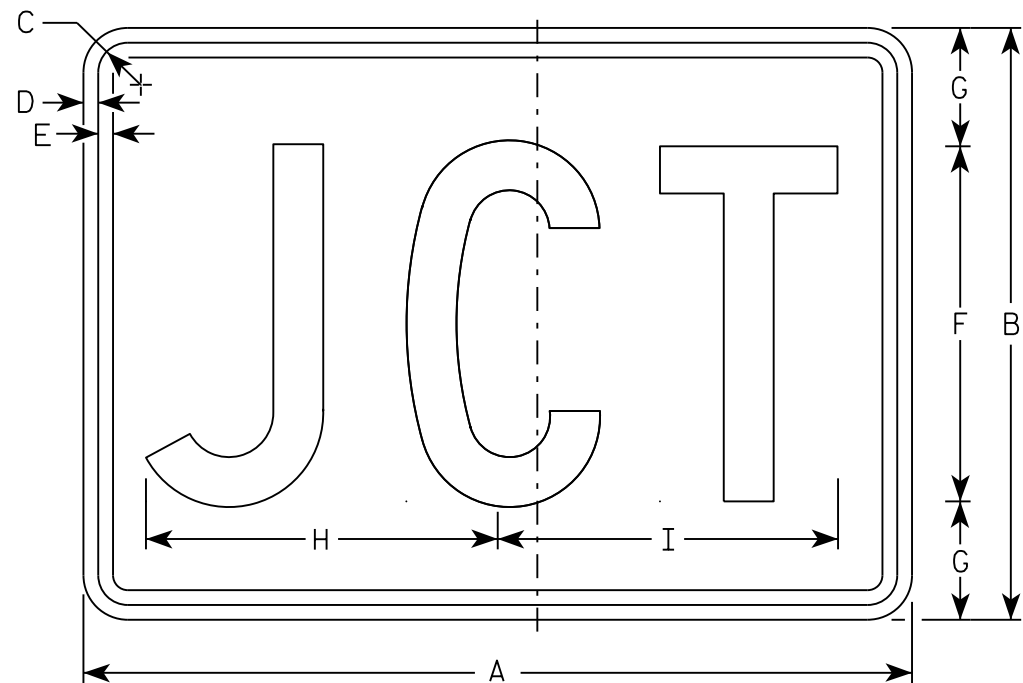
1. Sign is Type II - see Note 7 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White & Black - See Note 7
Message - Black
3. Message Series - see Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Message Series E for 1 letter.
Message Series D for 2 letters unless message is too big then Series C.
Message Series C for 3 letters unless message is too big then Series B.
6. Substitute appropriate letters & optically center to achieve proper balance.
7. Permanent Signs
Background - Type H Reflective
Detour or temporary Signs
Background - Reflective

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|---|-------|---|---|----|---|-------|-------|--------|--------|---|--------|--------|-------|-------|---|-------|---|---|---|---|---|---|---|---|-----------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | 24 | | 1 1/2 | | | 10 | 3 | 5 1/8 | 4 1/8 | 9 1/4 | 9 5/8 | 2 | 11 1/2 | 10 1/8 | 9 3/8 | 2 1/4 | | 6 5/8 | | | | | | | | | 4.0 |
| 3 | 36 | | 2 1/4 | | | 16 | 4 | 7 5/8 | 5 5/8 | 12 1/4 | 12 7/8 | 3 | 17 1/8 | 15 1/4 | 14 | 3 3/8 | | 10 | | | | | | | | | 9.0 |
| 4 | 36 | | 2 1/4 | | | 16 | 4 | 7 5/8 | 5 5/8 | 12 1/4 | 12 7/8 | 3 | 17 1/8 | 15 1/4 | 14 | 3 3/8 | | 10 | | | | | | | | | 9.0 |
| 5 | 36 | | 2 1/4 | | | 16 | 4 | 7 5/8 | 5 5/8 | 12 1/4 | 12 7/8 | 3 | 17 1/8 | 15 1/4 | 14 | 3 3/8 | | 10 | | | | | | | | | 9.0 |

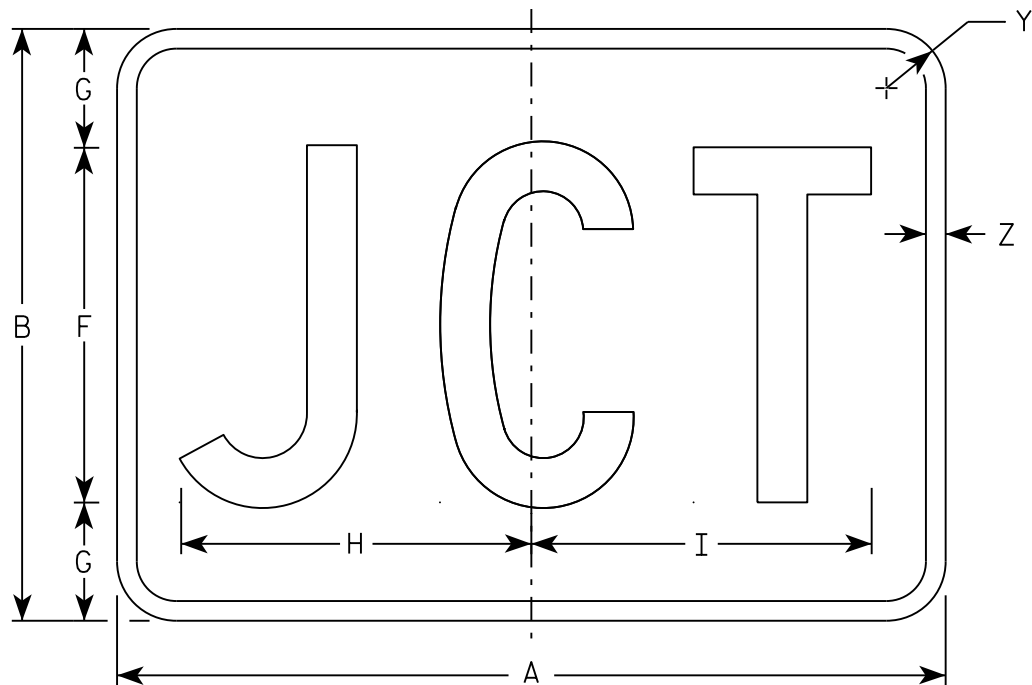
| | |
|----------------------------------|-------------------------------------------------------|
| CTH MARKER | |
| M1-5A FOR ASSEMBLIES | |
| WISCONSIN DEPT OF TRANSPORTATION | |
| APPROVED | <i>Matthew R. Rauch</i> For State Traffic Engineer |
| DATE 9/27/11 | PLATE NO. M1-5A.8 |

| | | | | |
|-------------|------|---------|-----------|---|
| PROJECT NO: | HWY: | COUNTY: | SHEET NO: | E |
|-------------|------|---------|-----------|---|

7



M2-1
MM2-1
MP2-1



MB2-1
MK2-1
MN2-1
MR2-1

NOTES

- 1. Sign is Type II - Type H
- 2. Color:
 - Background - See note 5
 - Message - See note 5
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. M2-1 Background - White
 Message - Black
 MB2-1 Background - Blue
 Message - White
 MK2-1 Background - Green
 Message - White
 MM2-1 Background - White
 Message - Green
 MN2-1 Background - Brown
 Message - White
 MP2-1 Background - White
 Message - Blue
 MR2-1 Background - Brown
 Message - Yellow

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|----|-------|-----|-----|----|---|--------|--------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-------|-----|-----------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | 21 | 15 | 1 1/8 | 3/8 | 3/8 | 9 | 3 | 8 7/8 | 8 5/8 | | | | | | | | | | | | | | | | 1 1/2 | 1/2 | 2.20 |
| 3 | 30 | 21 | 1 1/8 | 3/8 | 3/8 | 13 | 4 | 12 7/8 | 12 3/8 | | | | | | | | | | | | | | | | 1 1/2 | 1/2 | 4.40 |
| 4 | 30 | 21 | 1 1/8 | 3/8 | 3/8 | 13 | 4 | 12 7/8 | 12 3/8 | | | | | | | | | | | | | | | | 1 1/2 | 1/2 | 4.40 |
| 5 | 30 | 21 | 1 1/8 | 3/8 | 3/8 | 13 | 4 | 12 7/8 | 12 3/8 | | | | | | | | | | | | | | | | 1 1/2 | 1/2 | 4.40 |

STANDARD SIGN

M2 - 1

WISCONSIN DEPT OF TRANSPORTATION

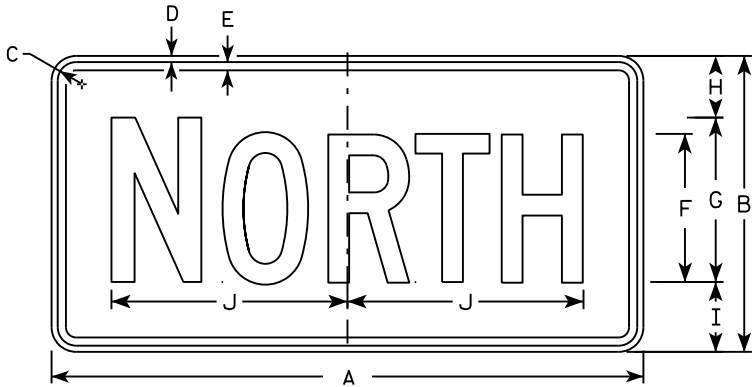
APPROVED

Matthew R. Rauch

For State Traffic Engineer

DATE 10/15/15

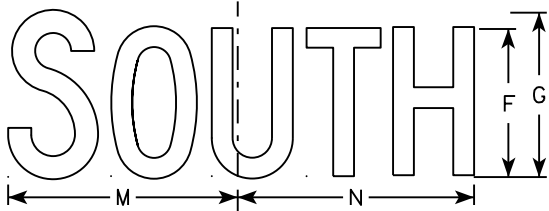
PLATE NO. M2-1.12



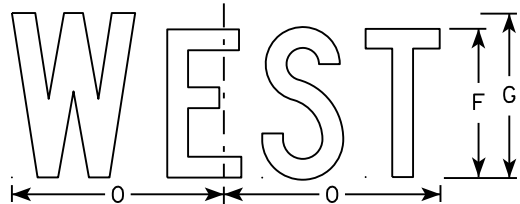
M3-1
MM3-1
MP3-1



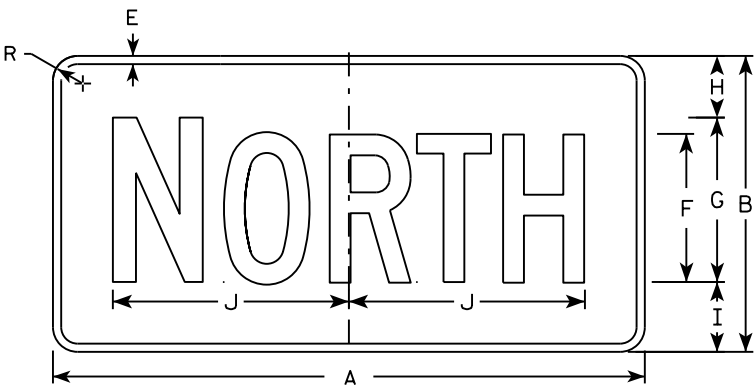
M3-2
MM3-2
MP3-2



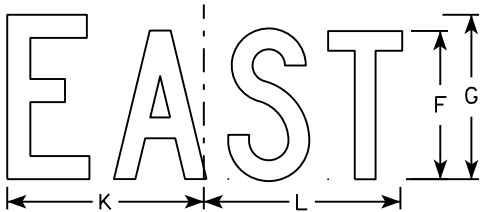
M3-3
MM3-3
MP3-3



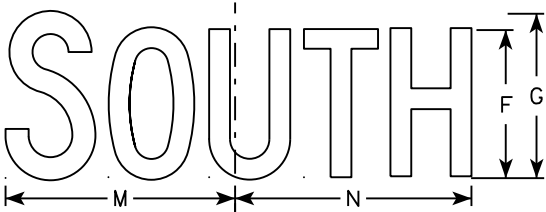
M3-4
MM3-4
MP3-4



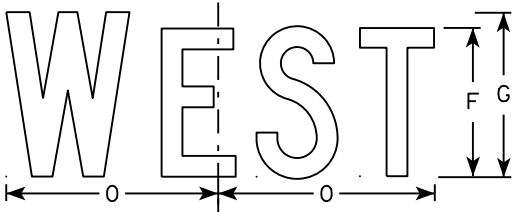
MB3-1
MK3-1
MN3-1



MB3-2
MK3-2
MN3-2



MB3-3
MK3-3
MN3-3



MB3-4
MK3-4
MN3-4

NOTES

1. All Signs Type II - Type H
2. Color:
Background - See note 5
Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M3-1 thru M3-4 Background - White
Message - Black
MB3-1 thru MB3-4 Background - Blue
Message - White
MK3-1 thru MK3-4 Background - Green
Message - White
MM3-1 thru MM3-4 Background - White
Message - Green
MN3-1 thru MN3-4 Background - Brown
Message - White
MP3-1 thru MP3-4 Background - White
Message - Blue
6. Note the first letter of each direction is larger than the remainder of the message.

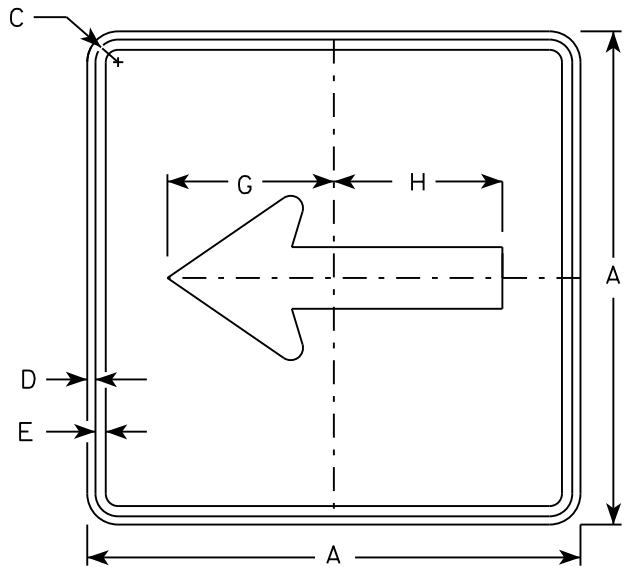
| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|----|-------|-----|-----|---|----|-------|-------|--------|-------|--------|--------|--------|-------|---|---|-------|---|---|---|---|---|---|---|---|-----------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | 24 | 12 | 1 1/8 | 3/8 | 3/8 | 6 | 7 | 2 1/4 | 2 3/4 | 10 1/4 | 7 7/8 | 8 3/8 | 10 1/4 | 9 3/4 | 8 3/4 | | | 1 1/2 | | | | | | | | | 2.00 |
| 3 | 36 | 18 | 1 1/8 | 3/8 | 1/2 | 9 | 10 | 3 3/4 | 4 1/4 | 14 3/8 | 12 | 12 1/8 | 14 | 14 1/8 | 13 | | | 1 1/2 | | | | | | | | | 4.5 |
| 4 | 36 | 18 | 1 1/8 | 3/8 | 1/2 | 9 | 10 | 3 3/4 | 4 1/4 | 14 3/8 | 12 | 12 1/8 | 14 | 14 1/8 | 13 | | | 1 1/2 | | | | | | | | | 4.5 |
| 5 | 36 | 18 | 1 1/8 | 3/8 | 1/2 | 9 | 10 | 3 3/4 | 4 1/4 | 14 3/8 | 12 | 12 1/8 | 14 | 14 1/8 | 13 | | | 1 1/2 | | | | | | | | | 4.5 |

STANDARD SIGNS
M3-1 thru M3-4
SERIES

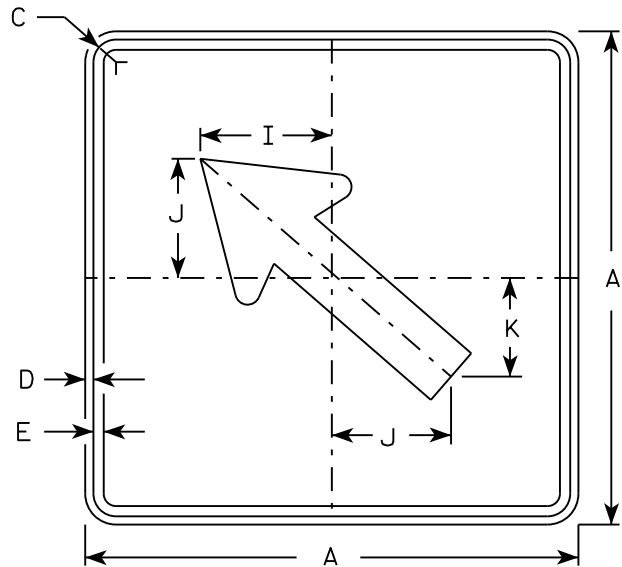
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

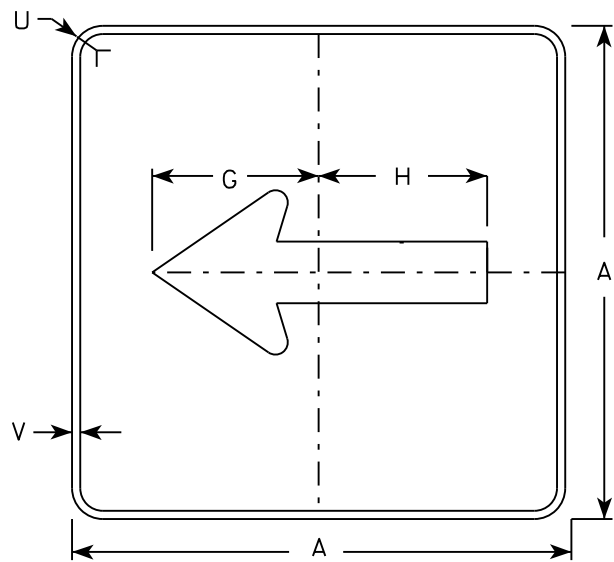
DATE 10/15/15 PLATE NO. M3-1.14



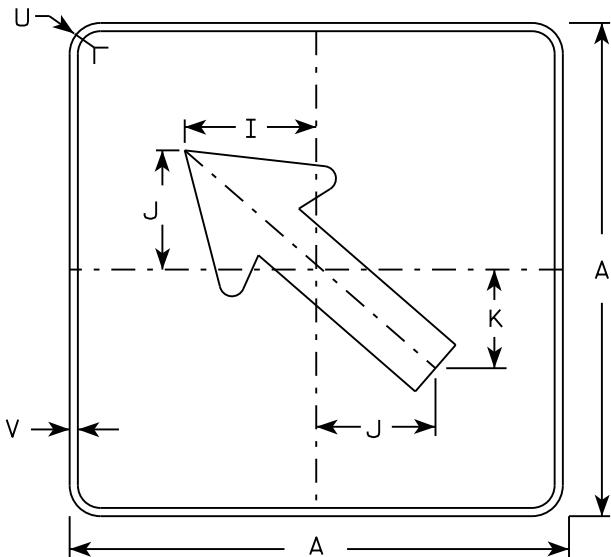
M6 - 1
MM6 - 1
M06 - 1
MP6 - 1



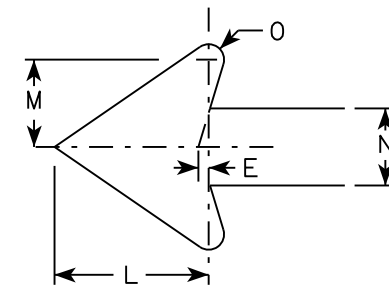
M6 - 2
MM6 - 2
M06 - 2
MP6 - 2



MB6 - 1
MK6 - 1
MN6 - 1
MR6 - 1



MB6 - 2
MK6 - 2
MN6 - 2
MR6 - 2



NOTES

- Signs are Type II - Type H except as Shown
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-1 and M6-2 Background - White
Message - Black
MB6-1 and MB6-2 Background - Blue
Message - White
MK6-1 and MK6-2 Background - Green
Message - White
MM6-1 and MM6-2 Background - White
Message - Green
MN6-1 and MN6-2 Background - Brown
Message - White
M06-1 and M06-2 Background - Orange - Type F Reflective
Message - Black
MP6-1 and MP6-2 Background - White
Message - Blue
MR6-1 and MR6-2 Background - Brown
Message - Yellow

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|---|-------|-----|-----|---|--------|--------|-------|-------|-------|-------|-------|-------|-----|---|---|---|---|---|-------|-----|---|---|---|---|-----------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | 21 | | 1 1/8 | 3/8 | 3/8 | | 7 1/2 | 7 1/8 | 5 5/8 | 5 | 4 1/4 | 5 1/4 | 3 | 2 5/8 | 1/2 | | | | | | 1 1/2 | 1/2 | | | | | 3.06 |
| 3 | 30 | | 1 3/8 | 1/2 | 5/8 | | 10 3/4 | 10 1/4 | 8 | 7 1/4 | 6 | 7 1/2 | 4 1/4 | 3 3/4 | 3/4 | | | | | | 1 7/8 | 1/2 | | | | | 6.25 |
| 4 | 30 | | 1 3/8 | 1/2 | 5/8 | | 10 3/4 | 10 1/4 | 8 | 7 1/4 | 6 | 7 1/2 | 4 1/4 | 3 3/4 | 3/4 | | | | | | 1 7/8 | 1/2 | | | | | 6.25 |
| 5 | 30 | | 1 3/8 | 1/2 | 5/8 | | 10 3/4 | 10 1/4 | 8 | 7 1/4 | 6 | 7 1/2 | 4 1/4 | 3 3/4 | 3/4 | | | | | | 1 7/8 | 1/2 | | | | | 6.25 |

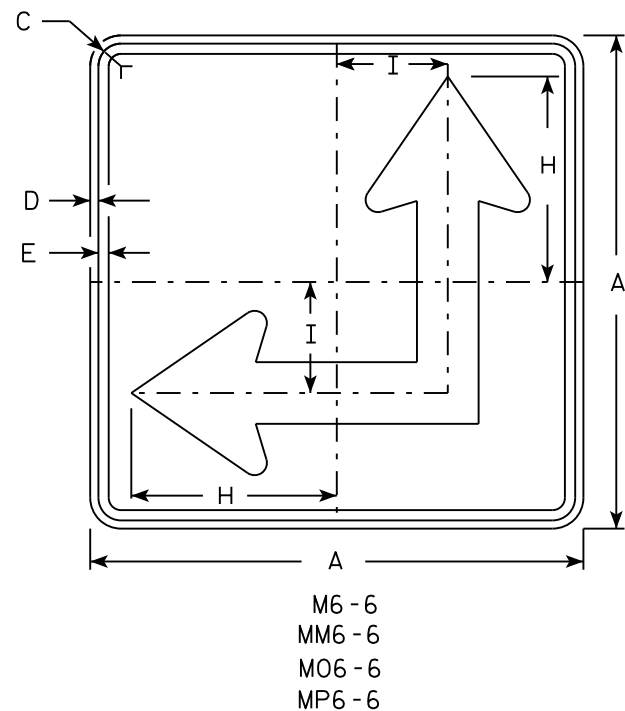
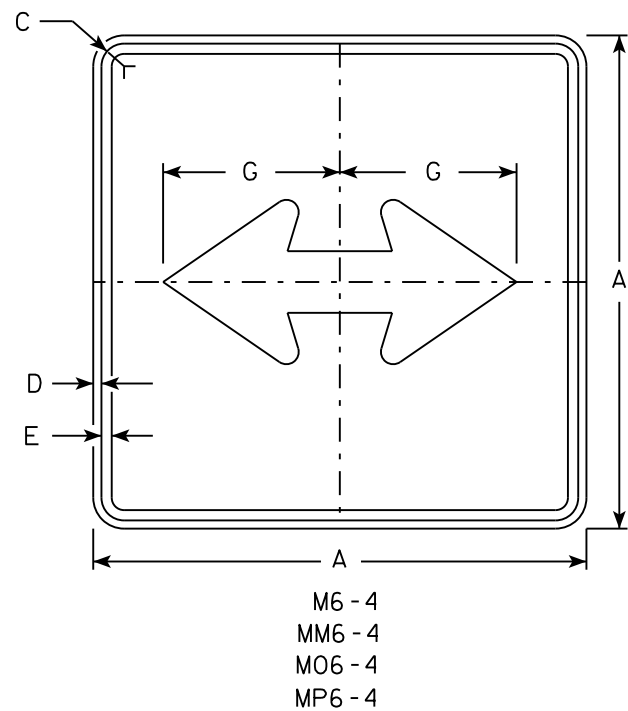
| | | | | |
|-------------|------|---------|-----------|---|
| PROJECT NO: | HWY: | COUNTY: | SHEET NO: | E |
|-------------|------|---------|-----------|---|

STANDARD SIGN
M6 - 1 & M6 - 2
SERIES

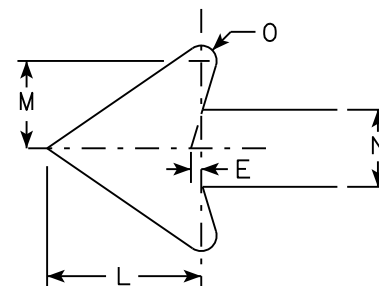
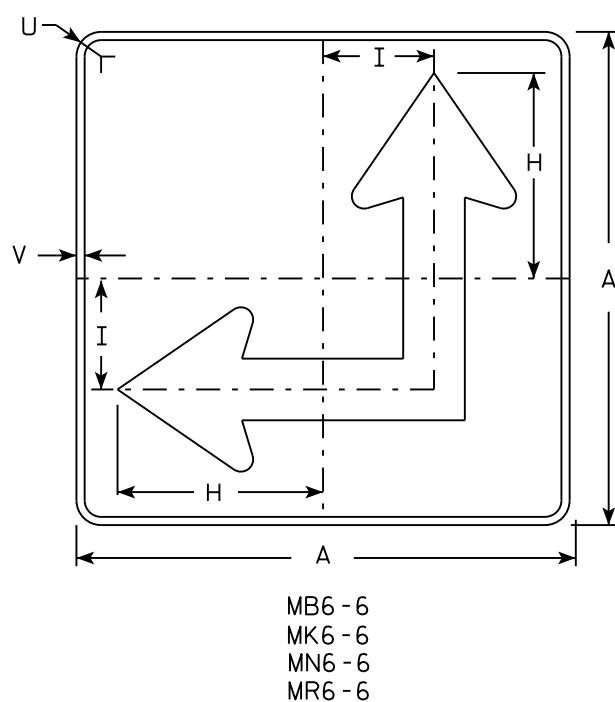
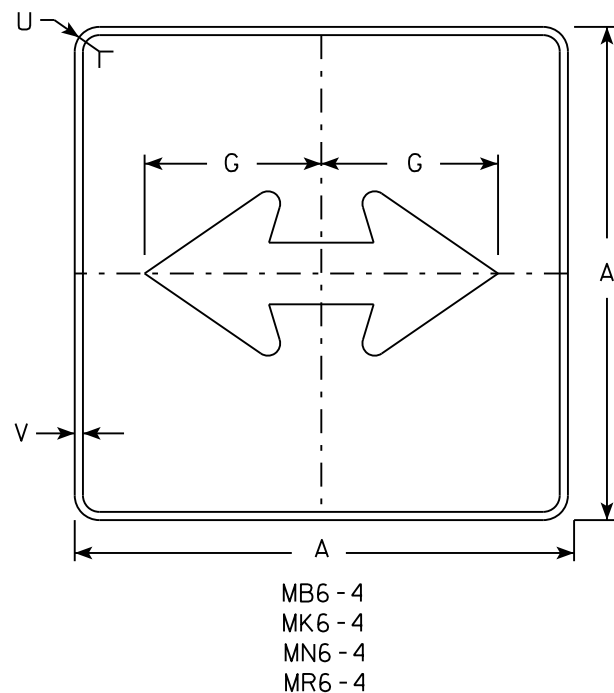
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M6-1.15



- NOTES
- Signs are Type II - Type H except as Shown
 - Color:
Background - See Note 4
Message - See Note 4
 - Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
 - M6-4 and M6-6 Background - White
Message - Black
MB6-4 and MB6-6 Background - Blue
Message - White
MK6-4 and MK6-6 Background - Green
Message - White
MM6-4 and MM6-6 Background - White
Message - Green
MN6-4 and MN6-6 Background - Brown
Message - White
M06-4 and M06-6 Background - Orange - Type F Reflective
Message - Black
MP6-4 and MP6-6 Background - White
Message - Blue
MR6-4 and MR6-6 Background - Brown
Message - Yellow
 - M6-6R same as M6-6L except arrow points ahead and right.



| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|---|-------|-----|-----|---|--------|--------|-------|---|---|-------|-------|-------|-----|---|---|---|---|---|-------|-----|---|---|---|---|-----------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | 21 | | 1 1/8 | 3/8 | 3/8 | | 7 1/2 | 8 3/4 | 4 1/4 | | | 5 1/4 | 3 | 2 5/8 | 1/2 | | | | | | 1 1/2 | 1/2 | | | | | 3.06 |
| 3 | 30 | | 1 3/8 | 1/2 | 5/8 | | 10 3/4 | 12 1/2 | 6 3/4 | | | 7 1/2 | 4 1/4 | 3 3/4 | 3/4 | | | | | | 1 7/8 | 1/2 | | | | | 6.25 |
| 4 | 30 | | 1 3/8 | 1/2 | 5/8 | | 10 3/4 | 12 1/2 | 6 3/4 | | | 7 1/2 | 4 1/4 | 3 3/4 | 3/4 | | | | | | 1 7/8 | 1/2 | | | | | 6.25 |
| 5 | 30 | | 1 3/8 | 1/2 | 5/8 | | 10 3/4 | 12 1/2 | 6 3/4 | | | 7 1/2 | 4 1/4 | 3 3/4 | 3/4 | | | | | | 1 7/8 | 1/2 | | | | | 6.25 |

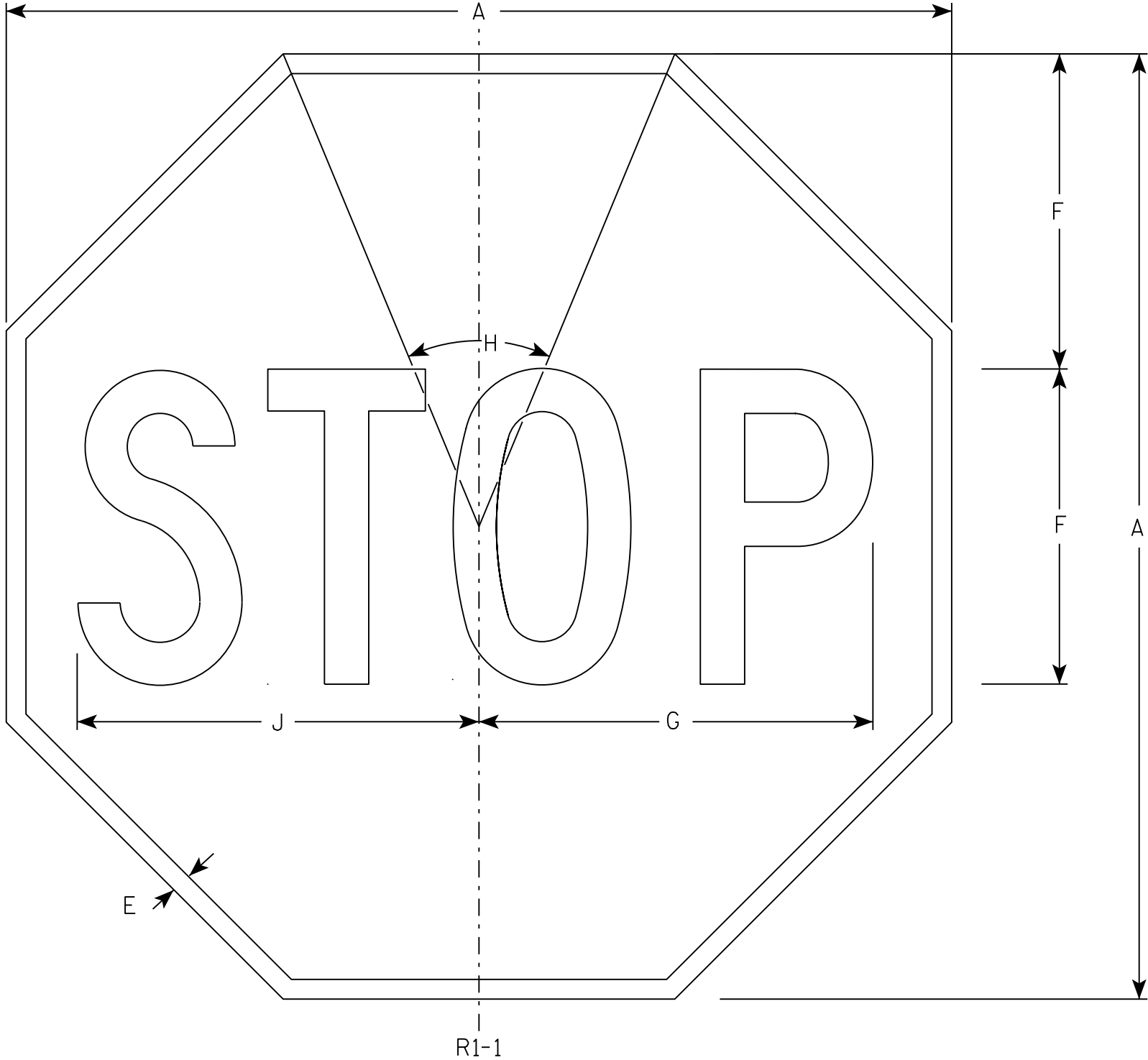
| | | | | |
|-------------|------|---------|-----------|---|
| PROJECT NO: | HWY: | COUNTY: | SHEET NO: | E |
|-------------|------|---------|-----------|---|

STANDARD SIGN
M6 - 4 & M6 - 6
SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M6-4.10



NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - Red
 - Message - White
- 3. Message Series - C

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|---|---|---|-----|----|--------|-----|---|--------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| 1 | 30 | | | | 5/8 | 10 | 12 1/2 | 45° | | 12 3/4 | | | | | | | | | | | | | | | | | 5.18 |
| 2S | 30 | | | | 5/8 | 10 | 12 1/2 | 45° | | 12 3/4 | | | | | | | | | | | | | | | | | 5.18 |
| 2M | 36 | | | | 3/4 | 12 | 15 | 45° | | 15 3/8 | | | | | | | | | | | | | | | | | 7.46 |
| 3 | 36 | | | | 3/4 | 12 | 15 | 45° | | 15 3/8 | | | | | | | | | | | | | | | | | 7.46 |
| 4 | 48 | | | | 1 | 16 | 20 | 45° | | 20 1/2 | | | | | | | | | | | | | | | | | 13.25 |
| 5 | 48 | | | | 1 | 16 | 20 | 45° | | 20 1/2 | | | | | | | | | | | | | | | | | 13.25 |
| 6 | 18 | | | | 3/8 | 6 | 7 3/4 | 45° | | 7 3/4 | | | | | | | | | | | | | | | | | 1.86 |
| 7 | 12 | | | | 1/4 | 4 | 5 | 45° | | 5 1/8 | | | | | | | | | | | | | | | | | 0.78 |

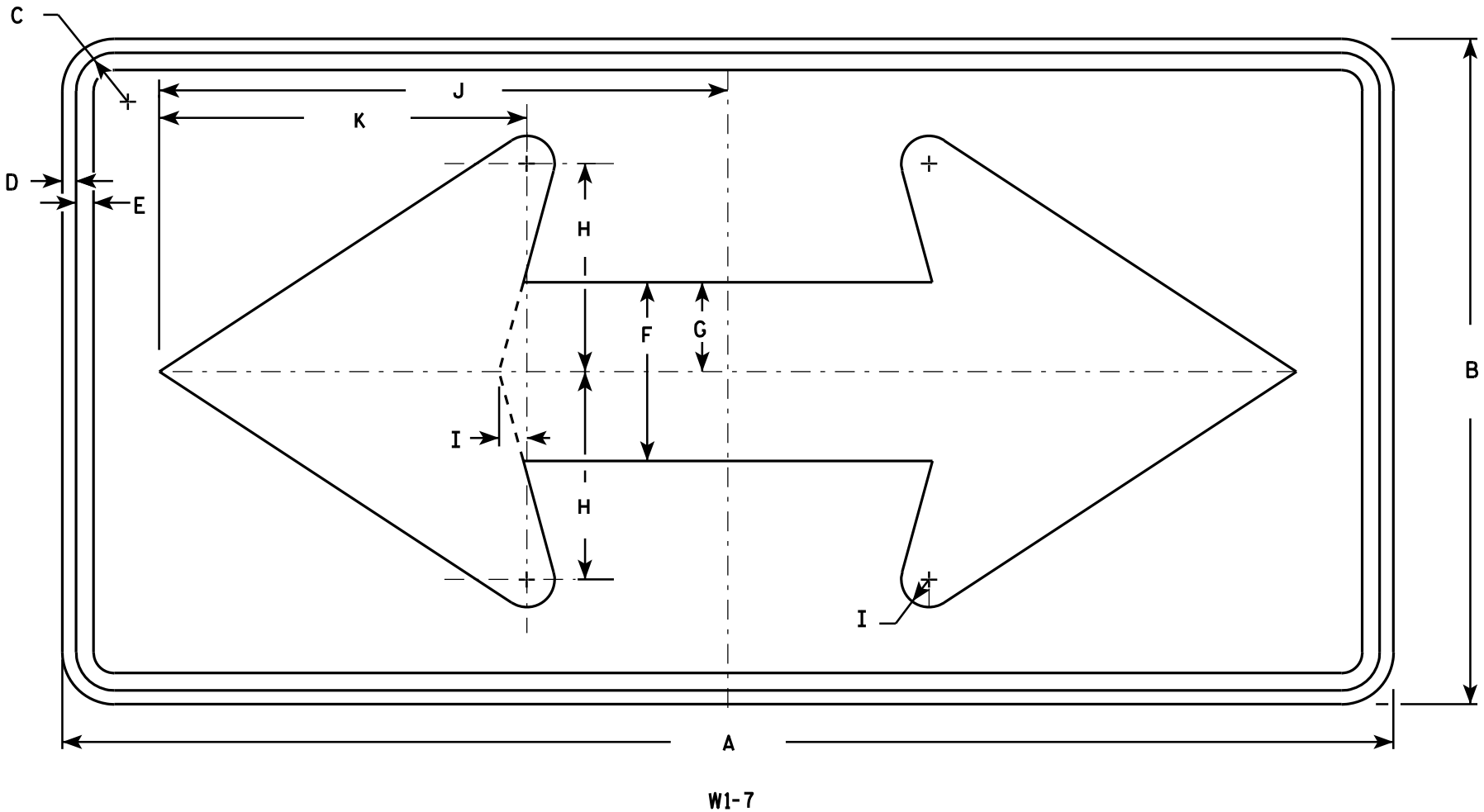
STANDARD SIGN

R1-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/12/15 PLATE NO. R1-1.13



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|----|-------|-----|-----|-------|-------|-------|-------|--------|--------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| 1 | 36 | 18 | 1 1/8 | 3/8 | 1/2 | 5 | 2 1/2 | 5 3/4 | 3/4 | 15 5/8 | 10 1/8 | | | | | | | | | | | | | | | | 4.5 |
| 2S | 48 | 24 | 1 3/8 | 1/2 | 5/8 | 6 1/2 | 3 1/4 | 7 1/2 | 1 | 20 1/2 | 13 1/4 | | | | | | | | | | | | | | | | 8.0 |
| 2M | 48 | 24 | 1 3/8 | 1/2 | 5/8 | 6 1/2 | 3 1/4 | 7 1/2 | 1 | 20 1/2 | 13 1/4 | | | | | | | | | | | | | | | | 8.0 |
| 3 | 60 | 30 | 1 3/8 | 1/2 | 5/8 | 8 | 4 | 9 1/4 | 1 1/4 | 25 3/8 | 16 1/4 | | | | | | | | | | | | | | | | 12.5 |
| 4 | 60 | 30 | 1 3/8 | 1/2 | 5/8 | 8 | 4 | 9 1/4 | 1 1/4 | 25 3/8 | 16 1/4 | | | | | | | | | | | | | | | | 12.5 |
| 5 | 96 | 48 | 2 1/4 | 3/4 | 1 | 13 | 6 1/2 | 15 | 2 | 41 | 26 1/2 | | | | | | | | | | | | | | | | 32.0 |

STANDARD SIGN
W1 - 7

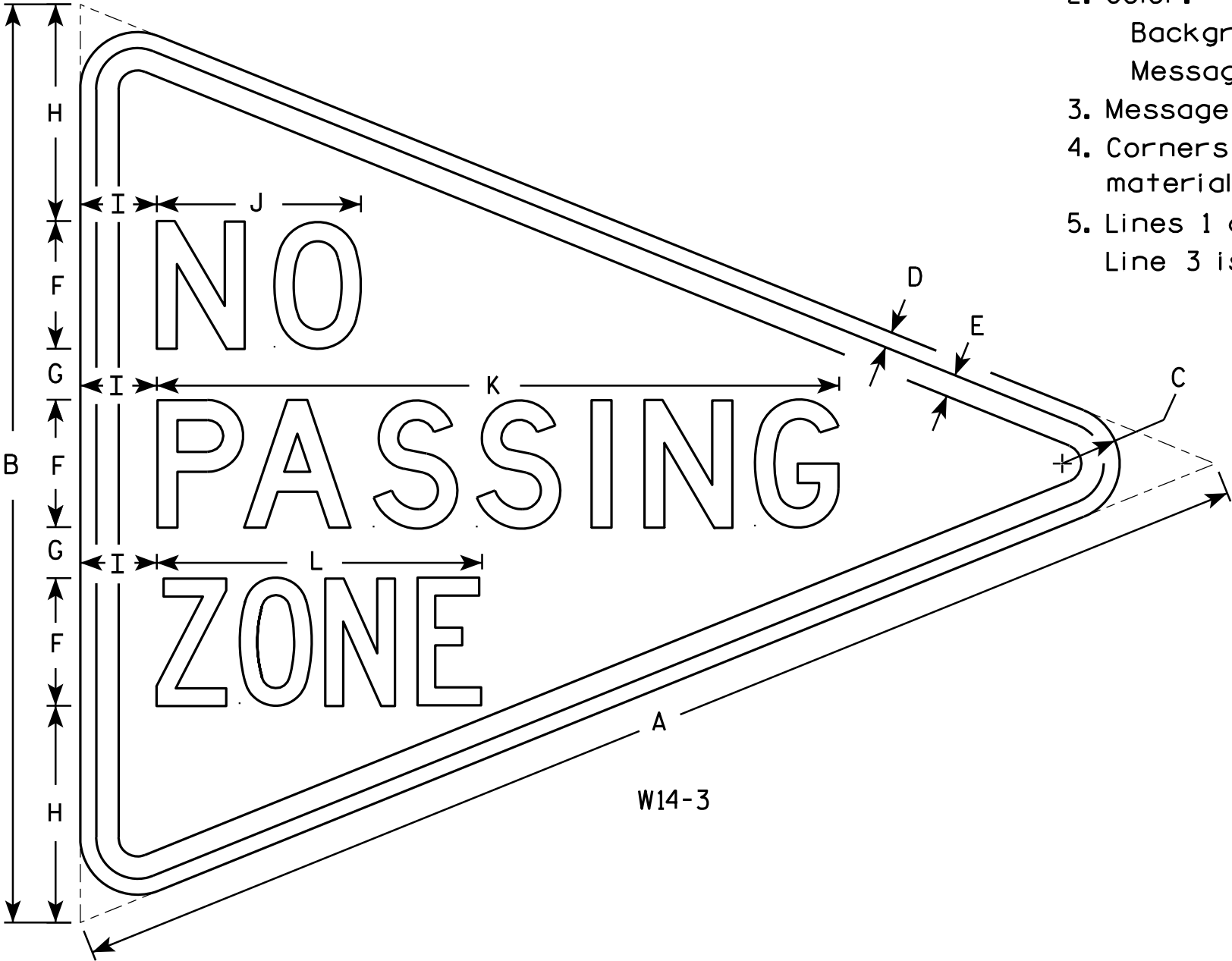
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 6/7/10 PLATE NO. W1-7.7

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Message Series - See note 5
- 4. Corners and borders shall be rounded on all base materials for this sign.
- 5. Lines 1 and 2 are Series D.
Line 3 is series C.



W14-3

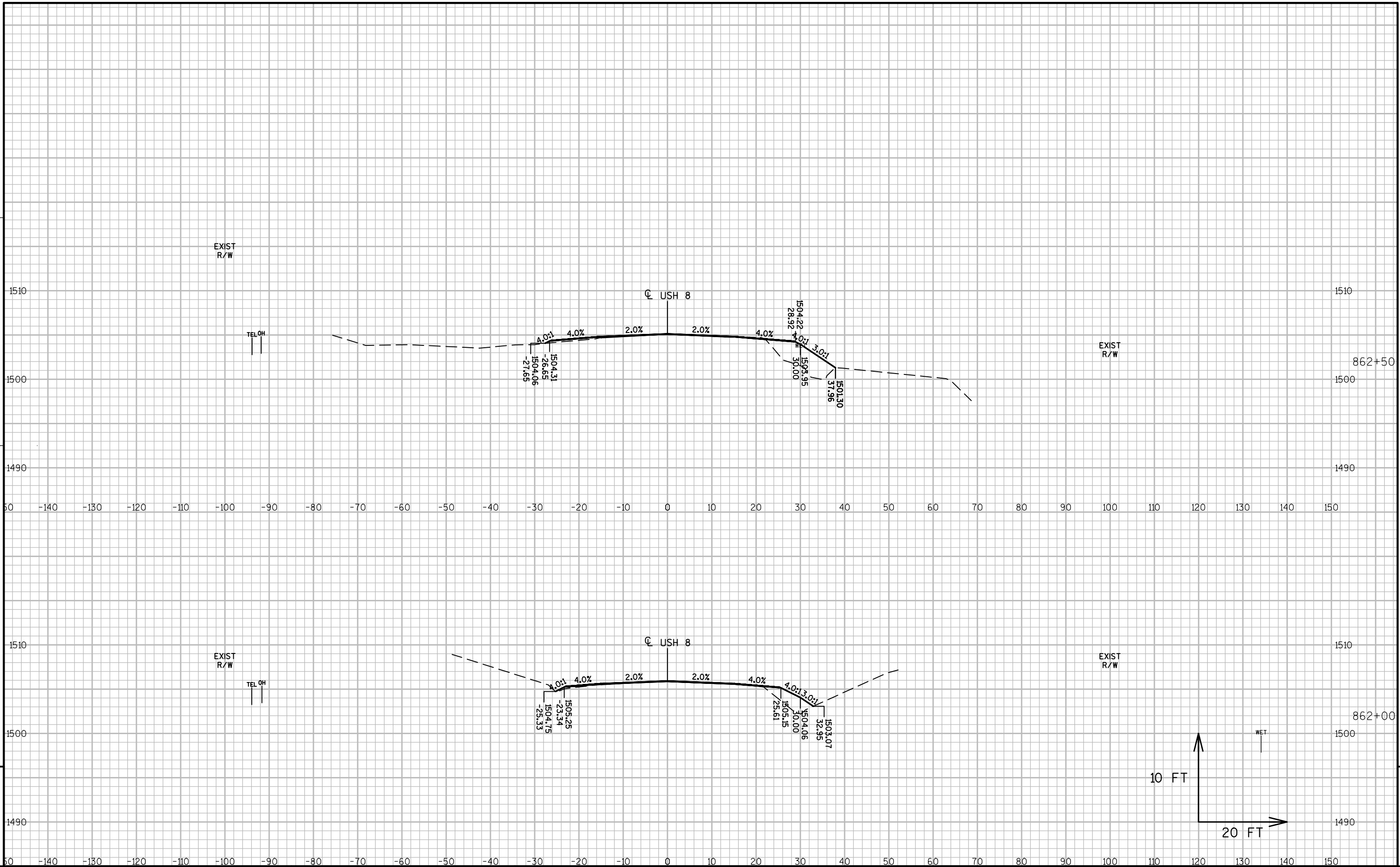
| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|----|-------|-----|-------|---|---|-------|---|--------|--------|--------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2S | 48 | 36 | 2 1/4 | 5/8 | 7/8 | 5 | 2 | 8 1/2 | 3 | 8 | 26 3/4 | 12 3/4 | | | | | | | | | | | | | | | 6.0 |
| 2M | 48 | 36 | 2 1/4 | 5/8 | 7/8 | 5 | 2 | 8 1/2 | 3 | 8 | 26 3/4 | 12 3/4 | | | | | | | | | | | | | | | 6.0 |
| 3 | 64 | 48 | 3 | 3/4 | 1 1/4 | 6 | 3 | 12 | 4 | 10 3/4 | 33 5/8 | 16 1/2 | | | | | | | | | | | | | | | 10.7 |
| 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | |

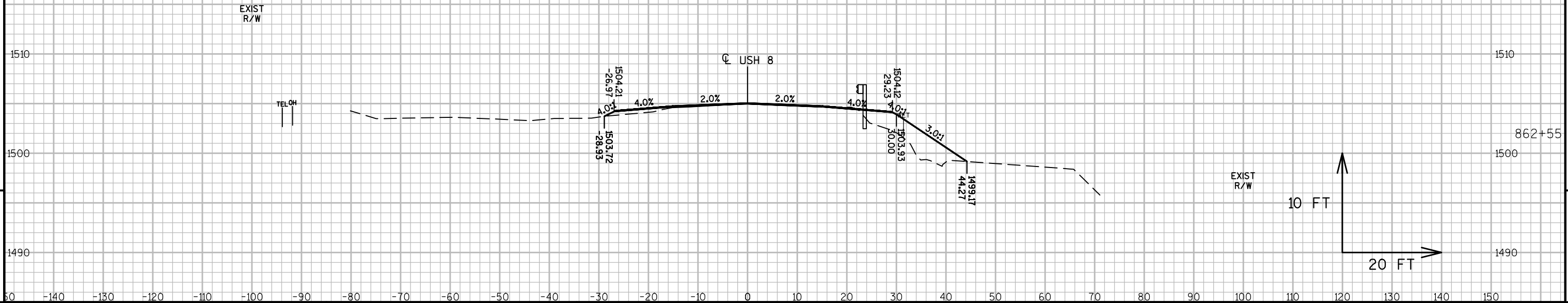
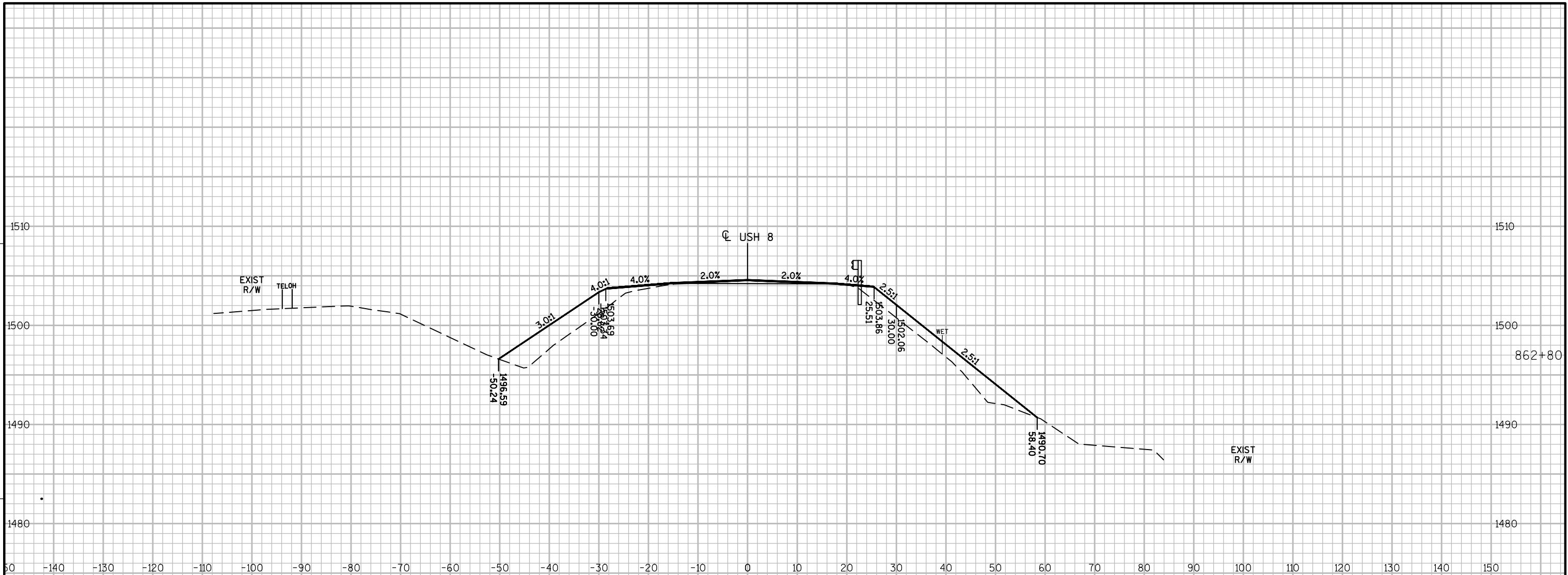
STANDARD SIGN
W14-3

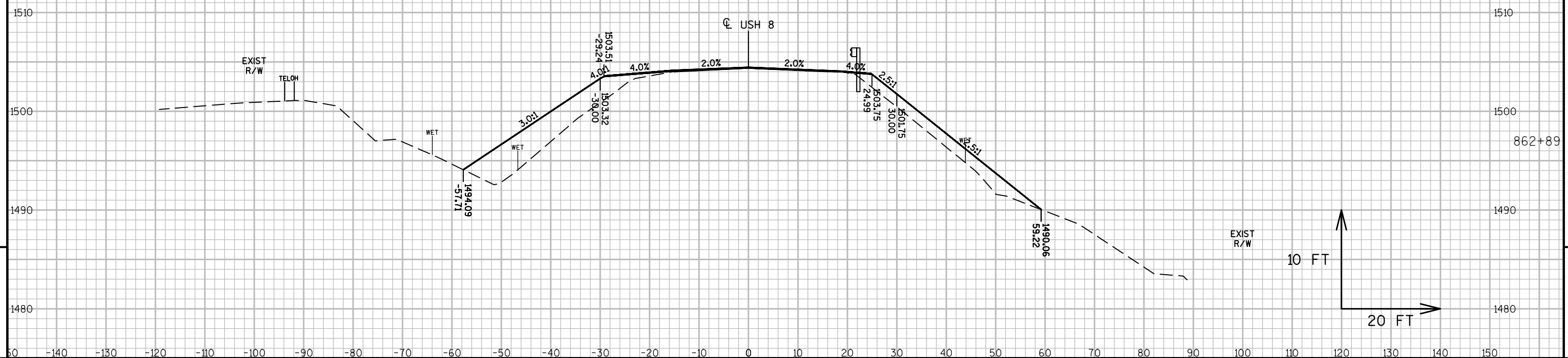
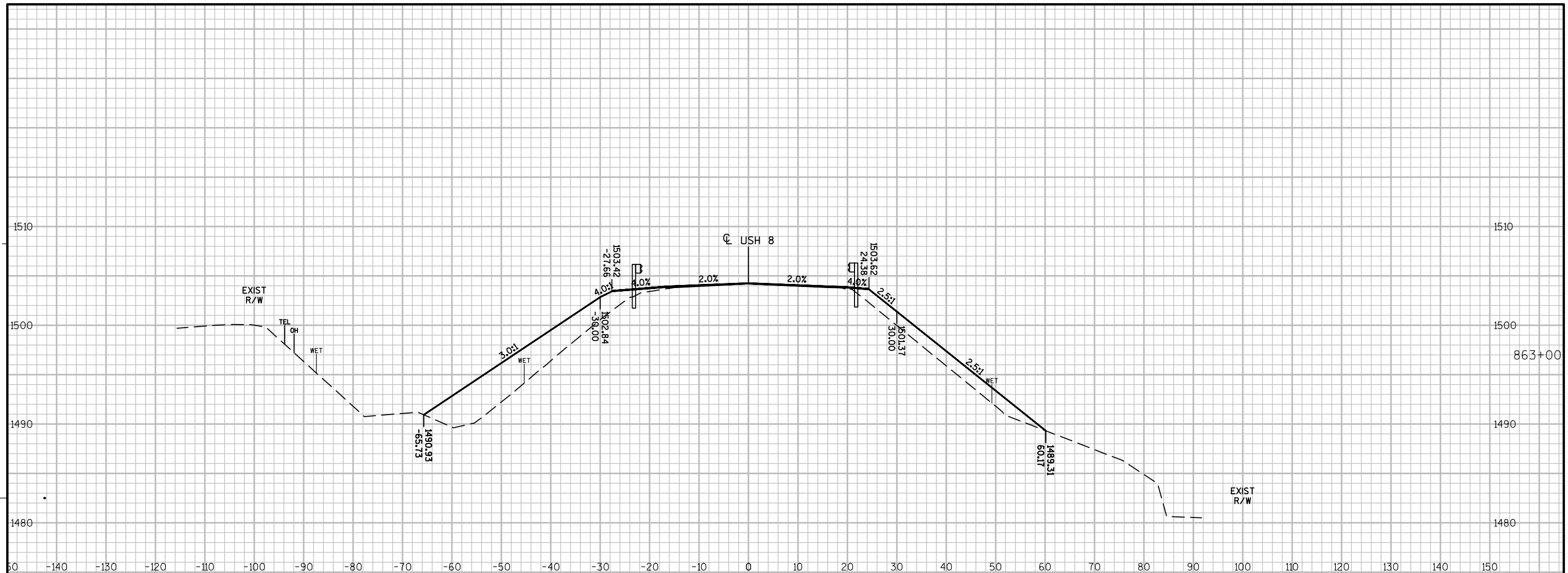
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

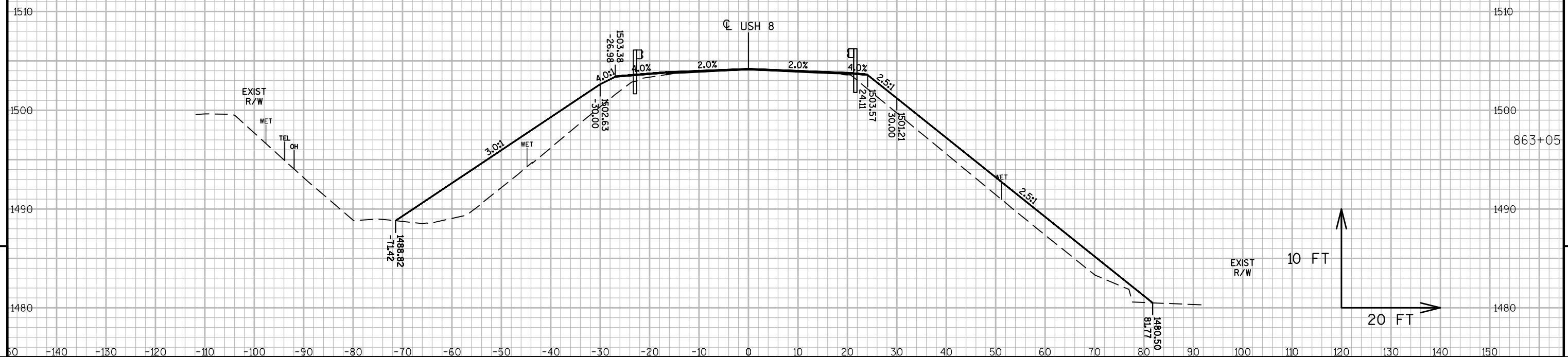
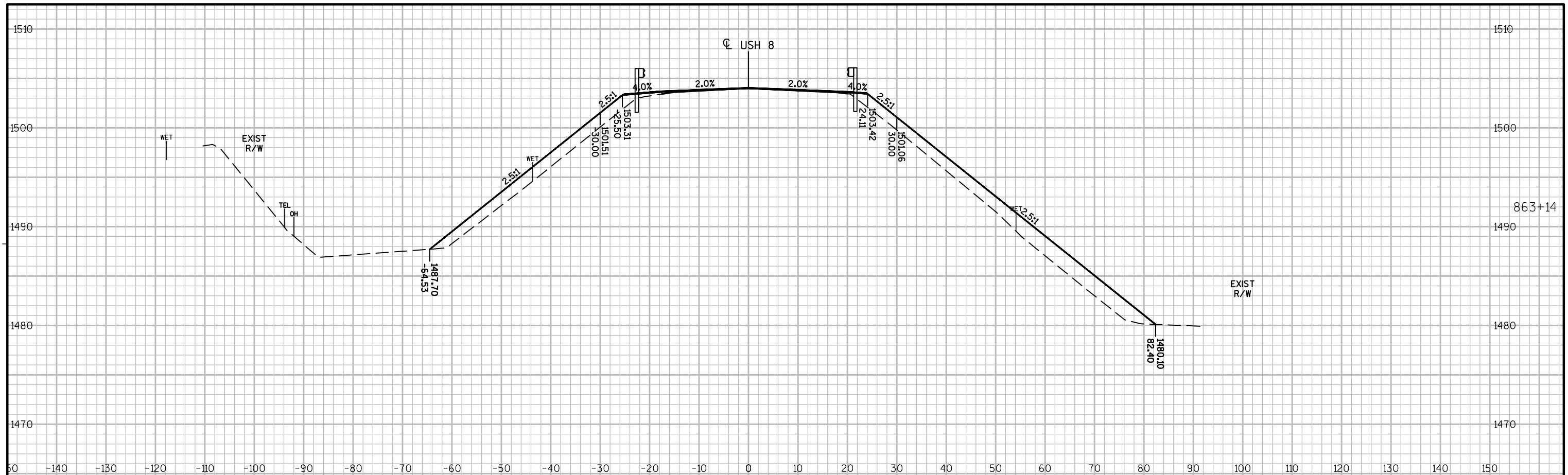
DATE 6/7/10 PLATE NO. W14-3.9



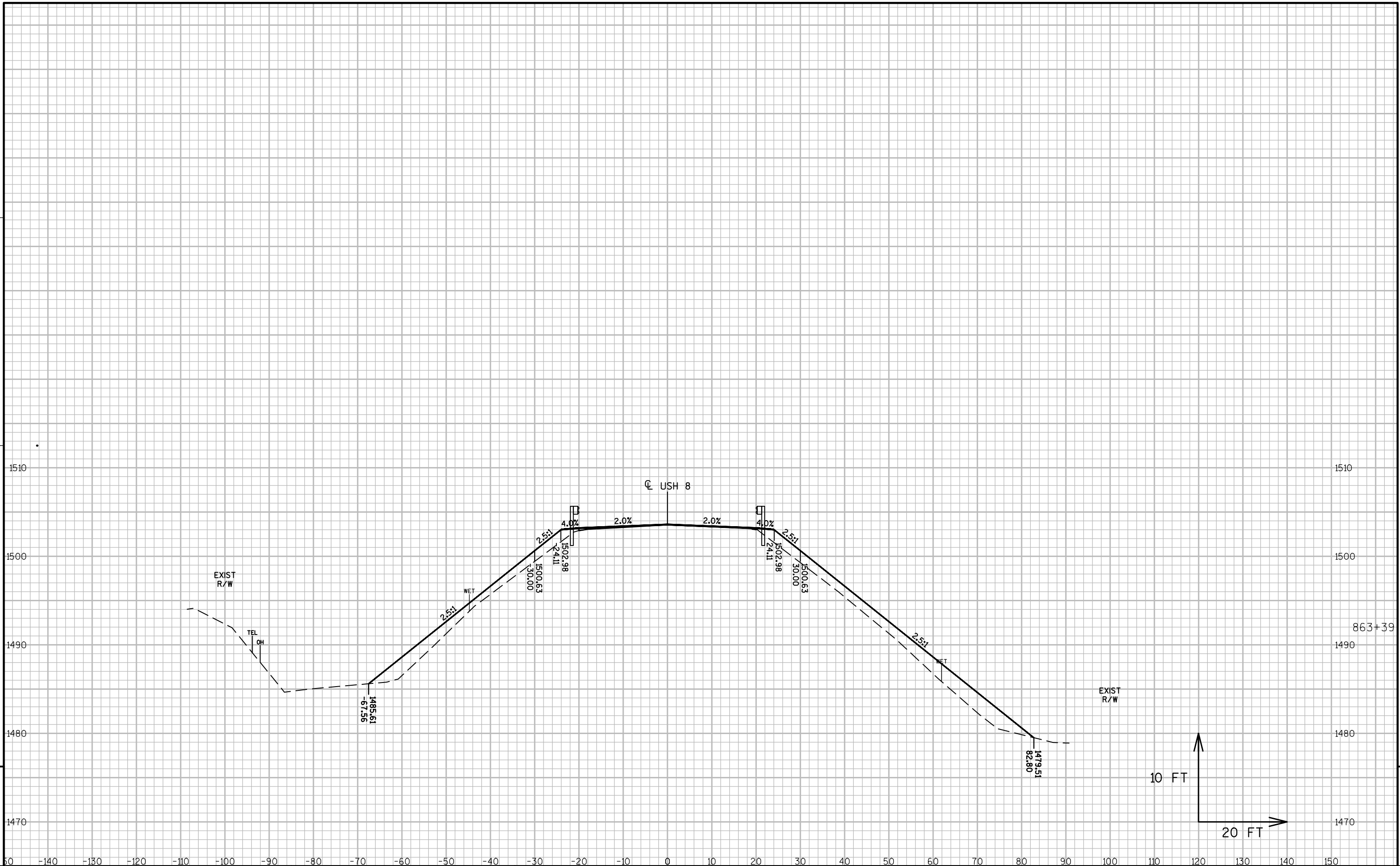


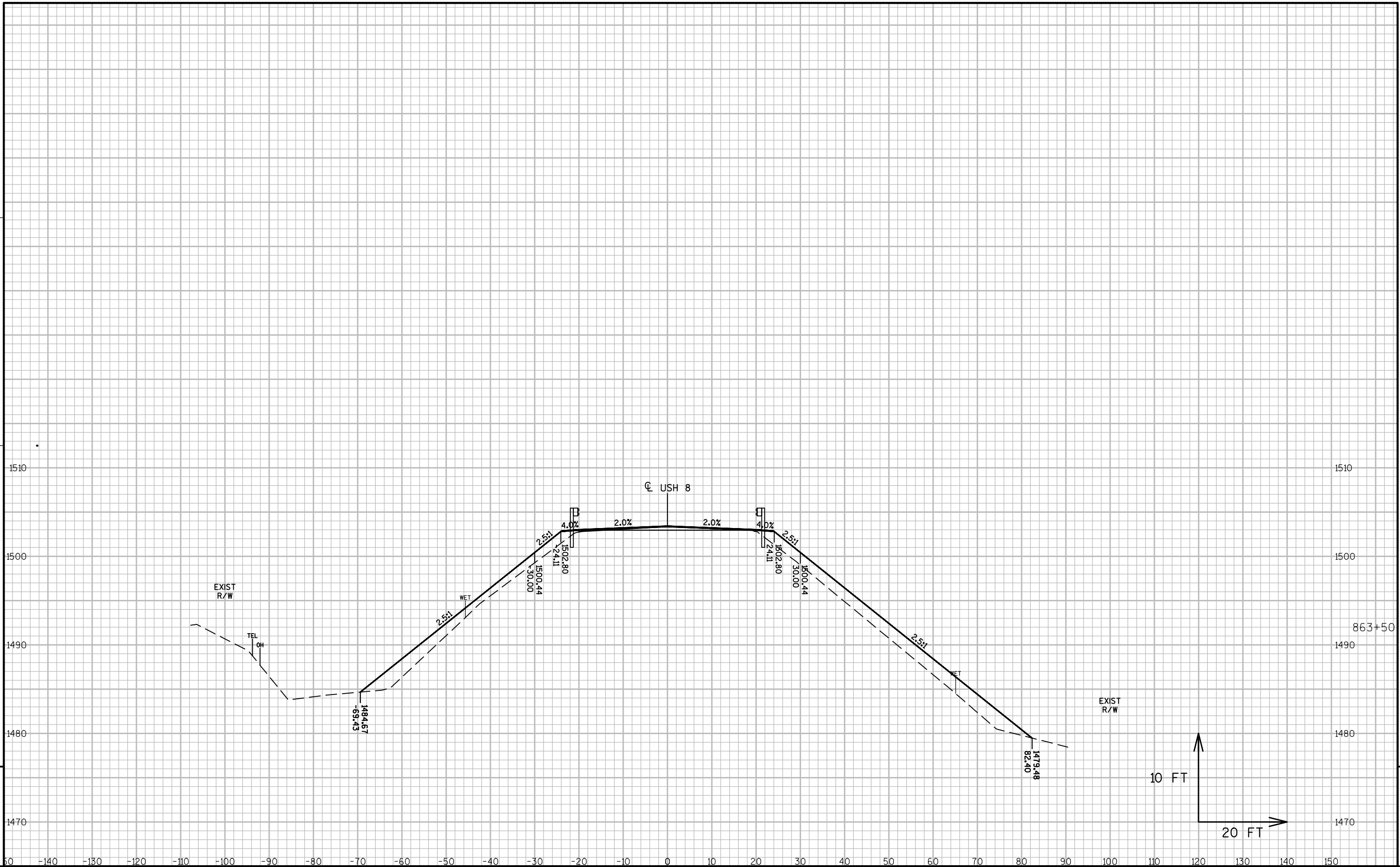


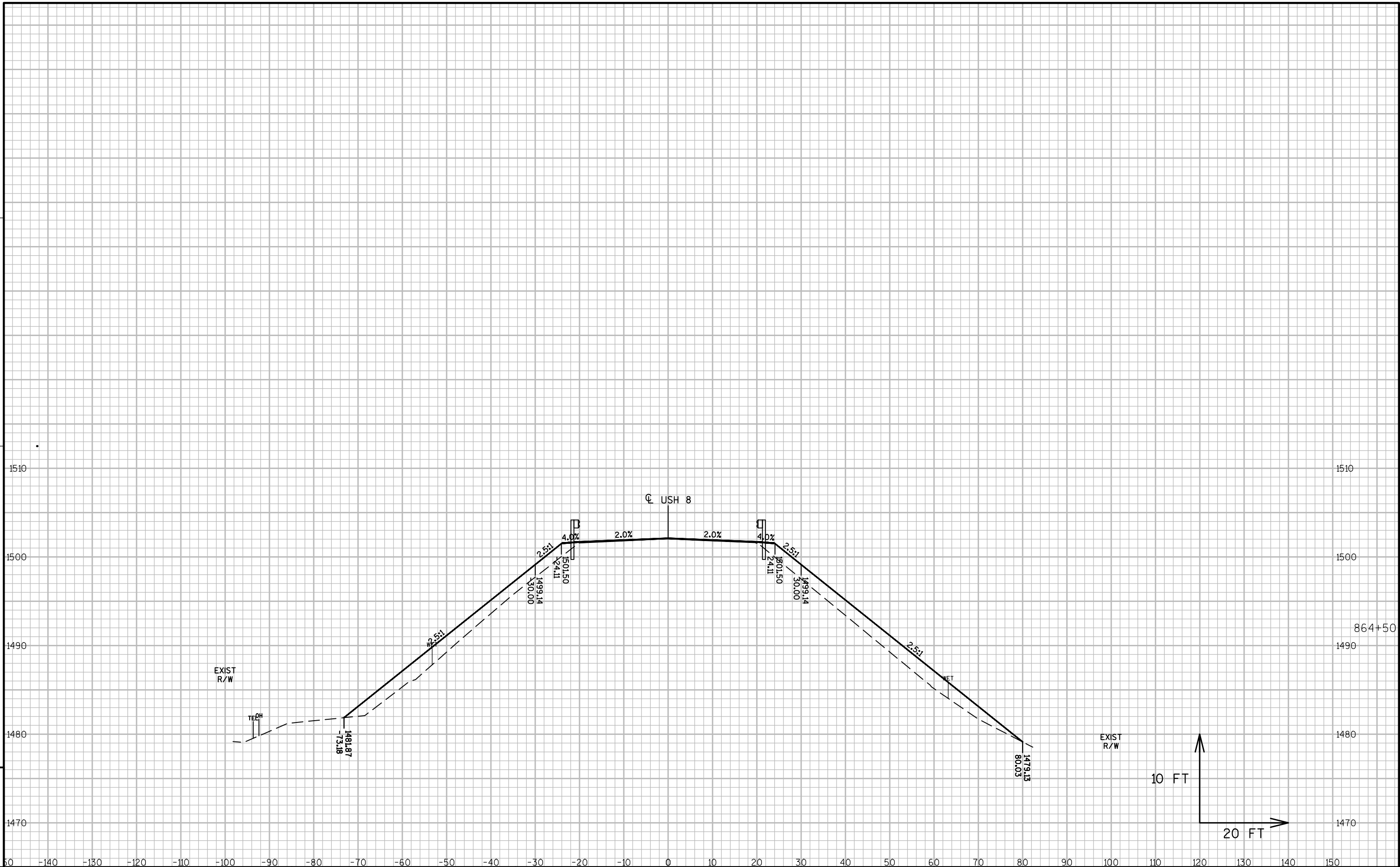
| | | | | | |
|------------------------|------------|---------------|----------------------------------------|-------|---|
| PROJECT NO: 1581-14-70 | HWY: USH 8 | COUNTY: PRICE | CROSS SECTIONS: USH 8 - BEAMGUARD AREA | SHEET | E |
|------------------------|------------|---------------|----------------------------------------|-------|---|

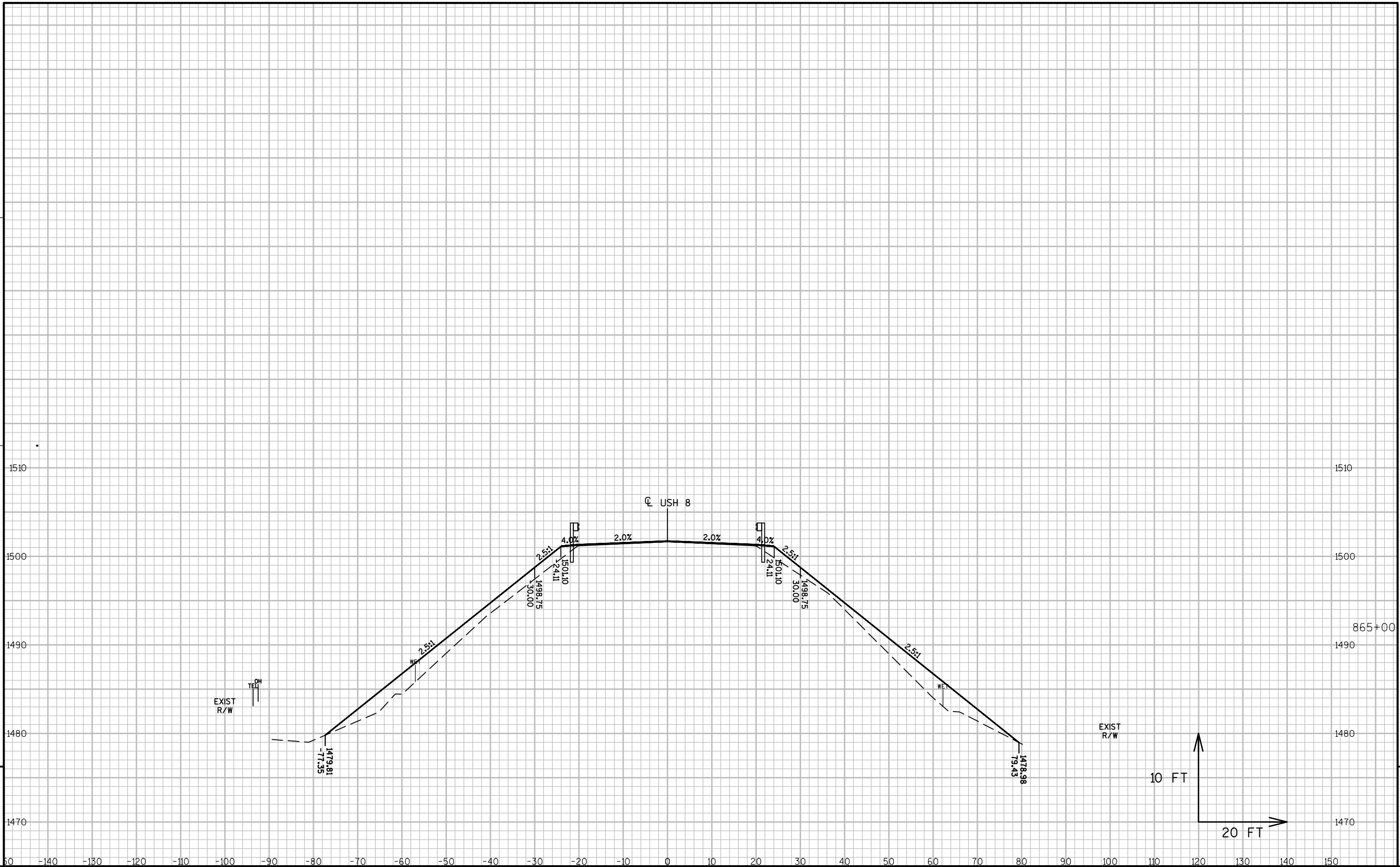


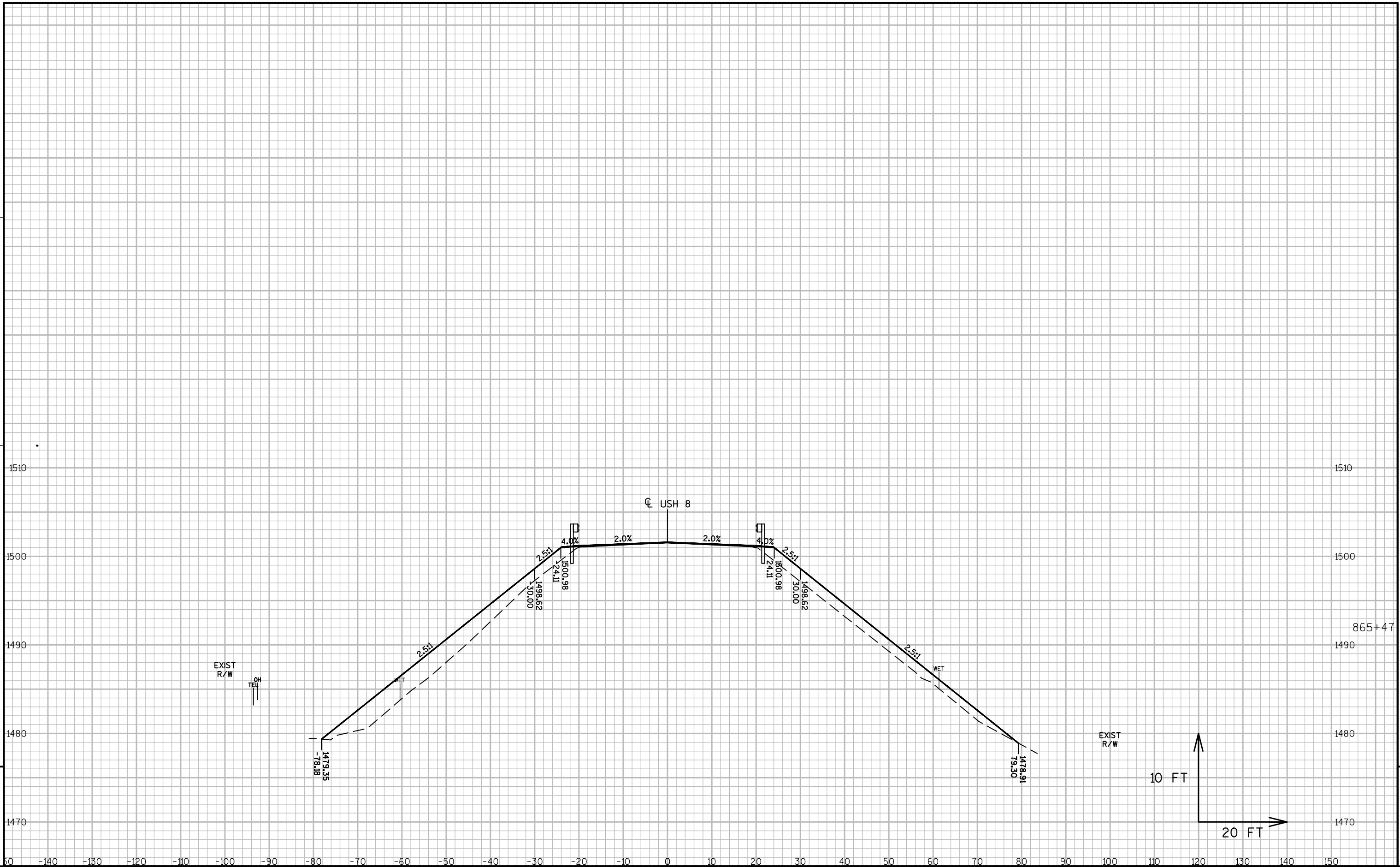
| | | | | | |
|------------------------|------------|---------------|----------------------------------------|-------|---|
| PROJECT NO: 1581-14-70 | HWY: USH 8 | COUNTY: PRICE | CROSS SECTIONS: USH 8 - BEAMGUARD AREA | SHEET | E |
|------------------------|------------|---------------|----------------------------------------|-------|---|

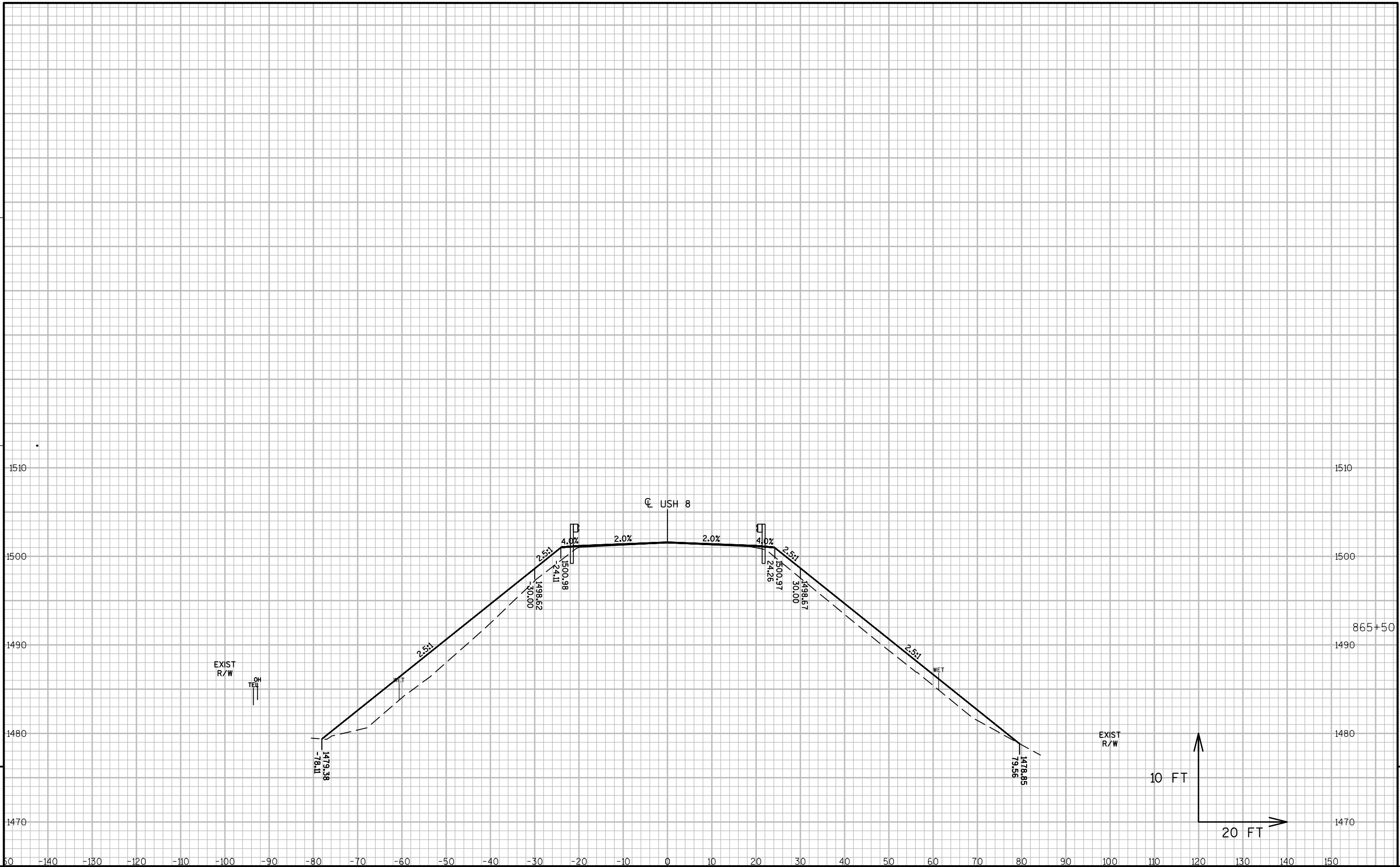


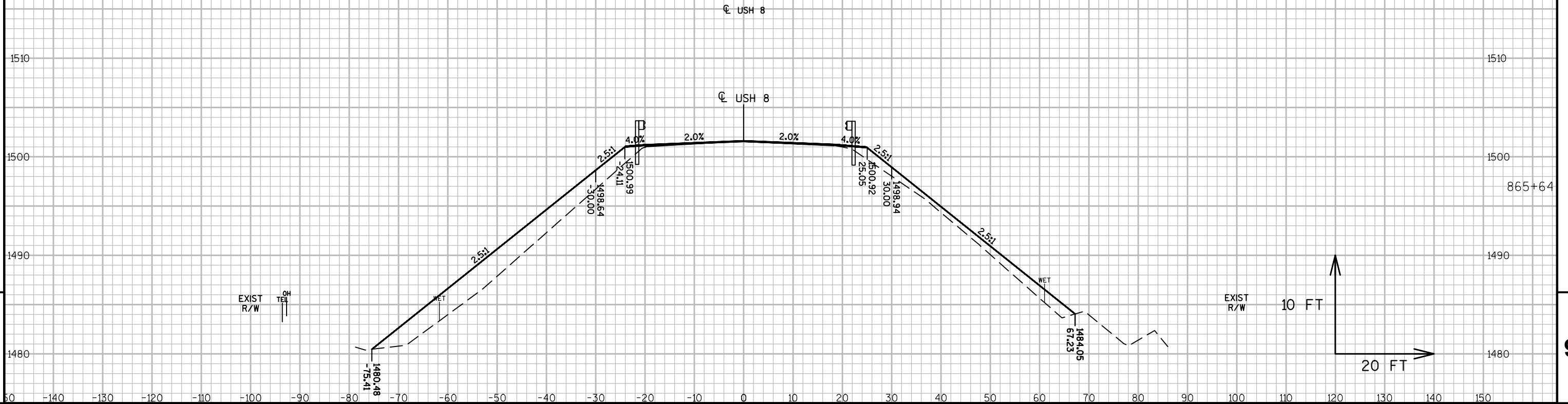
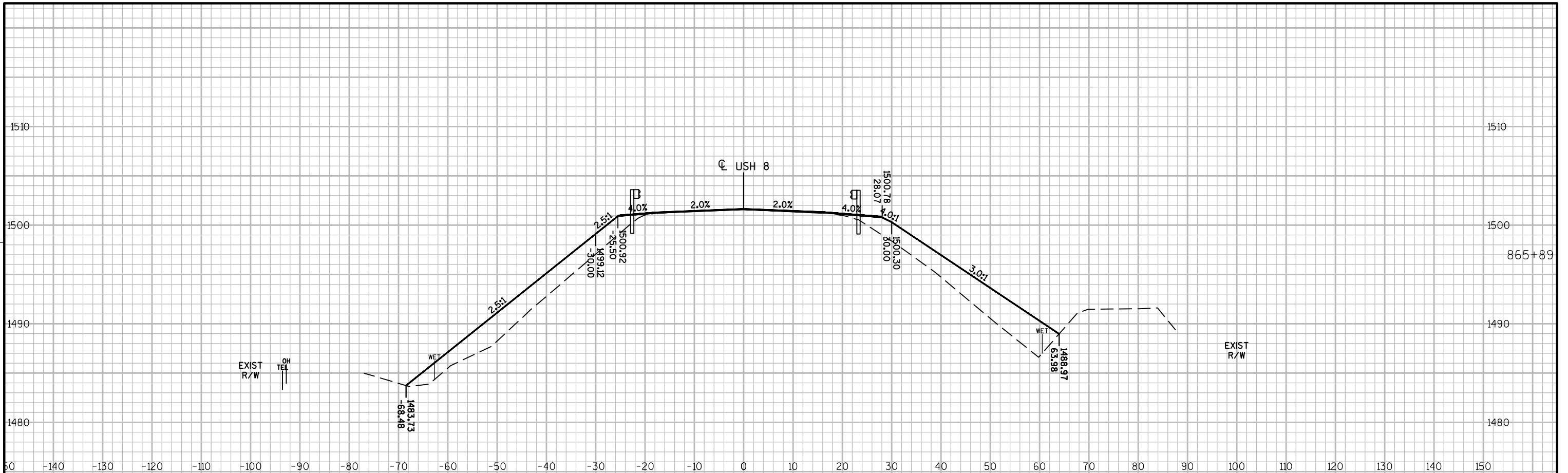


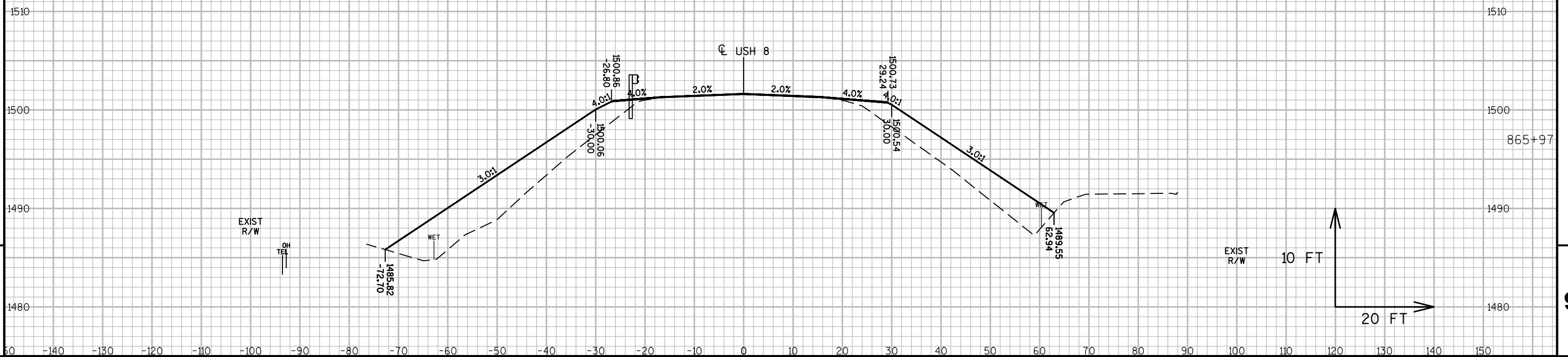
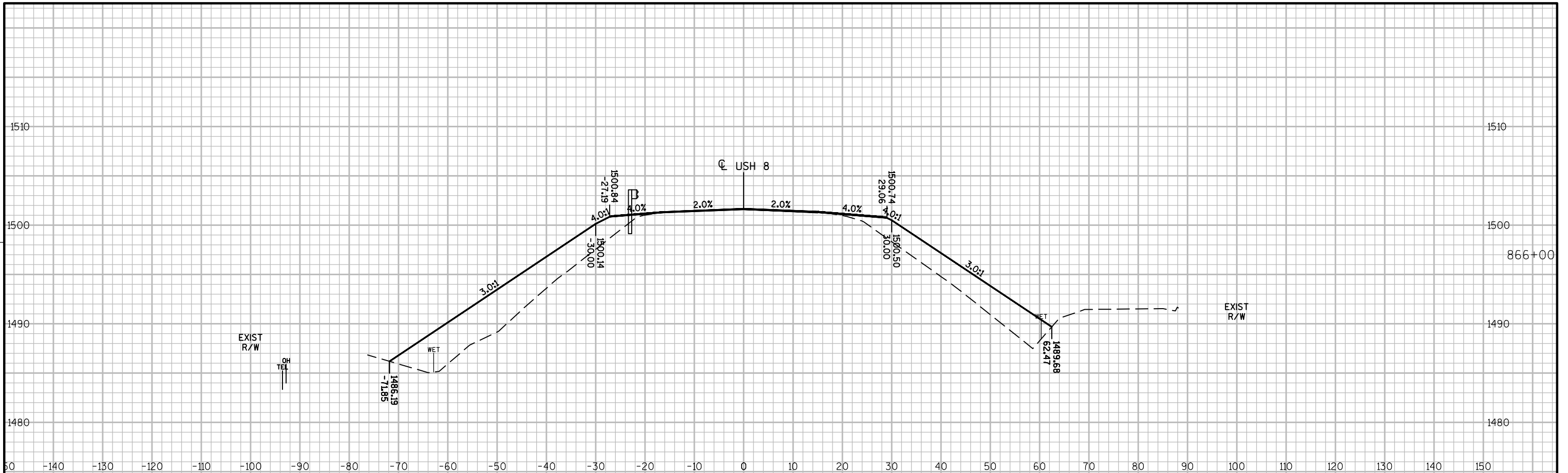


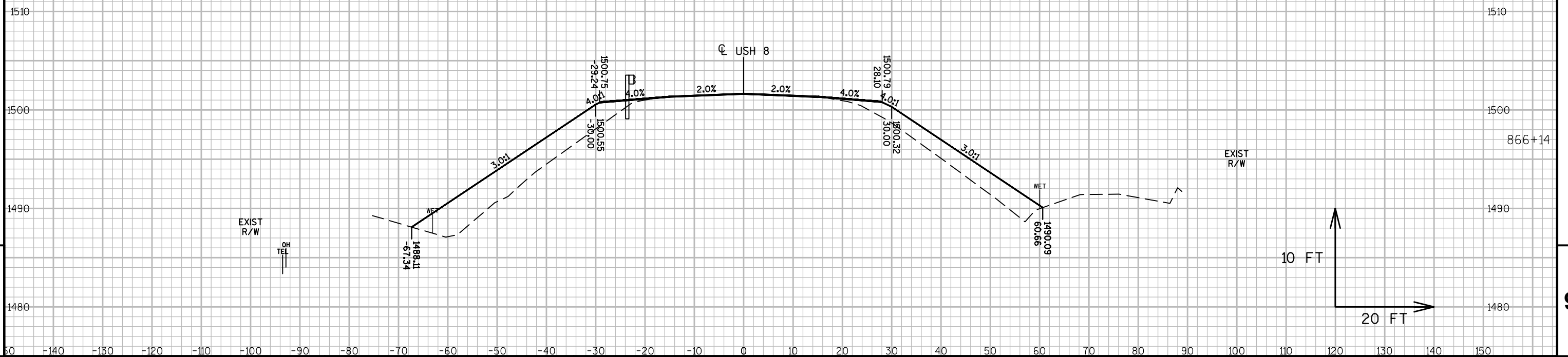
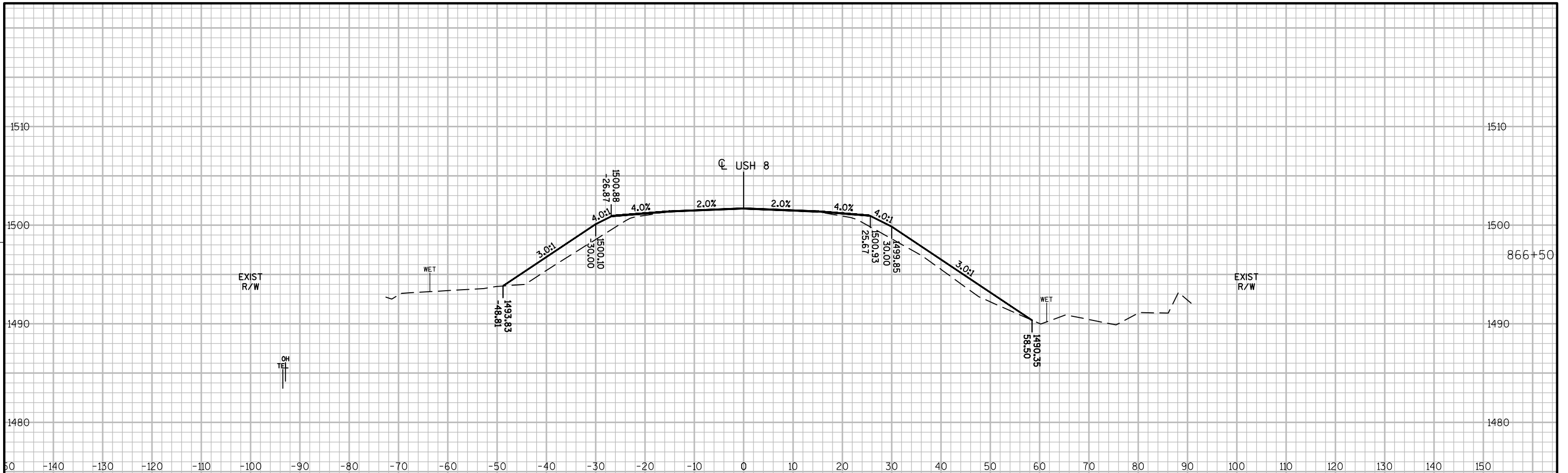


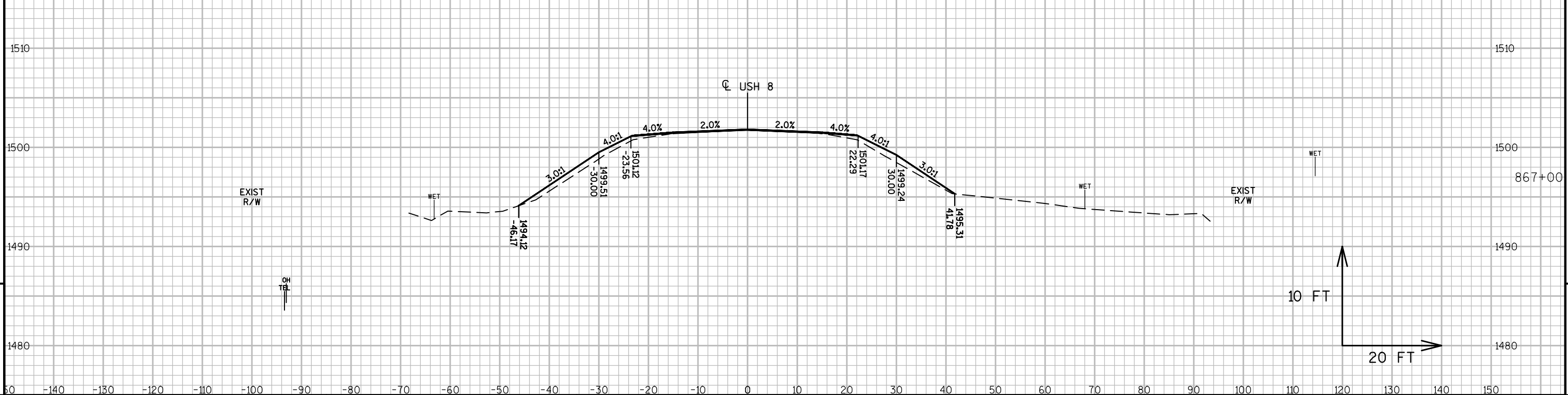
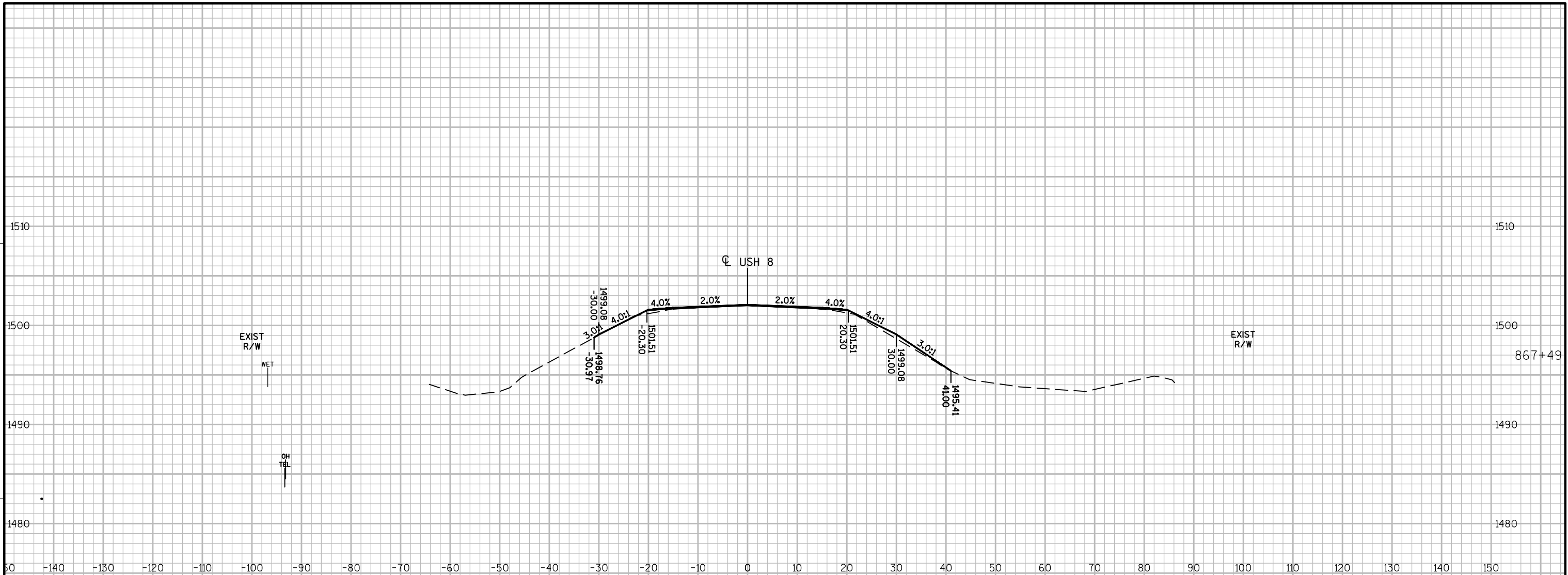


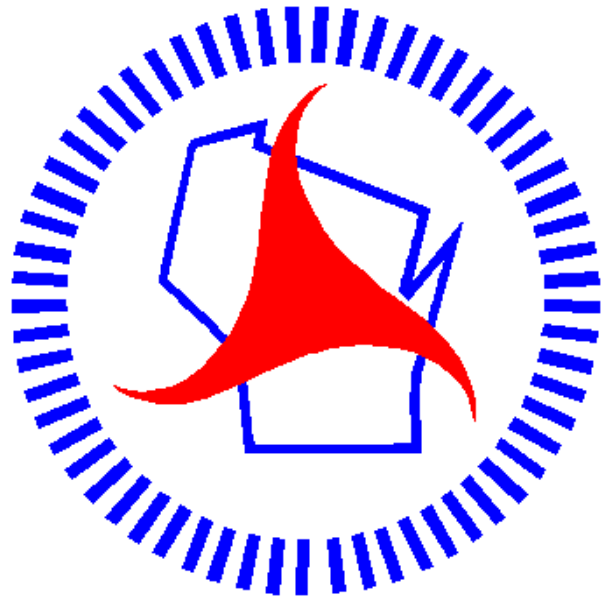












Wisconsin Department of Transportation

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