

# STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

## PLAN OF PROPOSED IMPROVEMENT

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
9240-08-70	WISC 2016418	1
9240-08-71	WISC 2016419	1

ORDER OF SHEETS

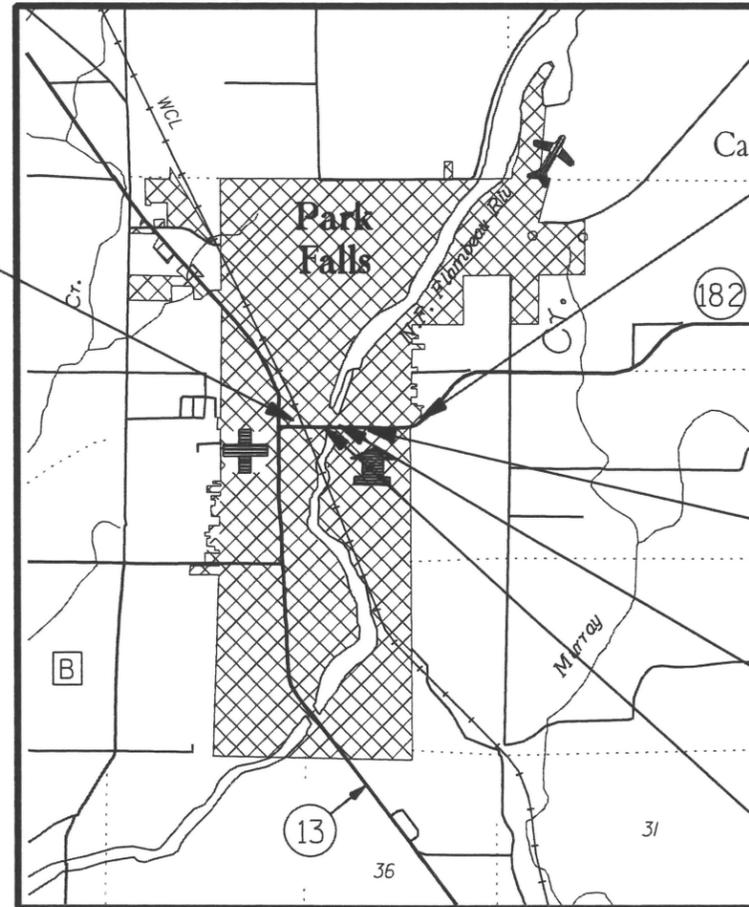
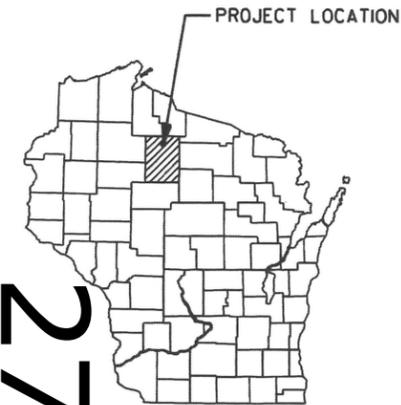
Section No.	Title
1	Title
2	Typical Sections, Details and Erosion Control
3	Estimate of Quantities
3	Miscellaneous Quantities
4	Right of Way Plat
5	Plan and Profile
6	Standard Detail Drawings
7	Sign Plates
8	Structure Plans
<del>9</del>	<del>Computer Earthwork Data</del>
9	Cross Sections

**PARK FALLS - SPRINGSTEAD**  
N FORK FLAMBEAU RVR BRIDGE B-50-0082  
STH 182  
PRICE COUNTY

**PARK FALLS - SPRINGSTEAD**  
STH 13 TO SAUNDERS AVENUE  
STH 182  
PRICE COUNTY

STATE PROJECT NUMBER  
**9240-08-70**

STATE PROJECT NUMBER  
**9240-08-71**



BEGIN PROJECT ID 9240-08-71  
STA. 21+82.00  
Y=502,702.89  
X=757,624.64

END PROJECT ID 9240-08-71  
STA 56+34.50  
Y= 502,744.48  
X= 761,072.30

END PROJECT ID 9240-08-70  
STA 37+76.36  
Y= 502,699.38  
X= 759,218.85

STRUCTURE  
B-50-0082

BEGIN PROJECT ID 9240-08-70  
STA 28+74.4  
Y= 502,696.07  
X= 758,317.01

LAYOUT  
SCALE 0 0.5 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.672 MI

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS) PRICE COUNTY. ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO ADJACENT WISDOT PROJECT ID 9931-02-70 ON STH 13 (COMPLETED IN 2012) NAVD 88 DATUM. COORDINATES ARE TIED INTO SAME PROJECT ON NAD 83 (91) BASIS.

DESIGN DESIGNATION

A.A.D.T. 2017	=	5400
A.A.D.T. 2037	=	6600
D.H.V. 2037	=	277
D.D.	=	63/37
T.	=	6.4%
DESIGN SPEED	=	30 MPH
ESALS	=	919,800

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
	STORM SEWER
	TELEPHONE
HIGH VOLTAGE	WATER
	UTILITY PEDESTAL
MARSH AREA	POWER POLE
	TELEPHONE POLE
WOODED OR SHRUB AREA	


ACCEPTED FOR  
CITY OF PARK FALLS

DATE: 7/29/16  
SIGNATURE: [Signature]  
MAYOR

ORIGINAL PLANS PREPARED BY:  
**MSA**  
TRANSPORTATION • MUNICIPAL  
DEVELOPMENT • ENVIRONMENTAL  
1835 N. Stevens St., Rhinelander, WI 54501  
715-362-3244 • 1-800-844-7854 Fax 715-362-4116  
Web Address: www.msa-ps.com  
© MSA Professional Services, Inc.

WISCONSIN  
JESSE D. JEFFERSON  
E-41823  
RHINELANDER  
WI  
PROFESSIONAL ENGINEER

DATE: 07/29/2016  
SIGNATURE: [Signature]

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	MSA Professional Services
Designer	MSA Professional Services
Project Manager	MICHAEL GRAGE
Regional Examiner	CHERYL SIMON
Regional Supervisor	ROBIN STAFFORD
C.O. Examiner	

APPROVED FOR THE DEPARTMENT  
DATE: 7/29/2016  
SIGNATURE: [Signature]

PROJECT ID: 9240-08-70/71

27

COUNTY: PRICE

**GENERAL NOTES**

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

THE 6" HMA PAVEMENT TYPE 4 LT 58-28 S SHALL BE PLACED IN 3 2-INCH LIFTS.

DO NOT OPERATE AND/OR STORE MATERIALS WITHIN CITY PARKLANDS AND/OR IN WETLANDS, OUTSIDE OF THE SHOWN SLOPE INTERCEPTS. CITY PARKLANDS INCLUDE ALL AREAS LABELED AS CITY OF PARK FALLS PROPERTY LOCATED IMMEDIATELY SOUTHEAST OF THE BRIDGE ON STH 182.

WHEN THE QUANTITY OF THE ITEM OF BASE AGGREGATE DENSE OR HMA IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

THE WISCONSIN DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR A MONUMENT WHICH SHALL BE SET IN THE STRUCTURE AS DESIGNATED BY THE ENGINEER.

**SECTION 2 SHEET ORDER**

GENERAL NOTES  
 PROJECT OVERVIEW  
 TYPICAL SECTIONS  
 CONSTRUCTION DETAILS  
 EROSION CONTROL  
 STORM SEWER  
 STREET LIGHTING  
 PERMANENT SIGNING  
 PAVEMENT MARKING  
 DETOUR  
 TEMPORARY PEDESTRIAN ACCESS  
 CONTROL POINT DATA

**UTILITIES**

Communication Line:  
 CenturyLink  
 Brian Huhn  
 425 Ellingson Ave  
 Hawkins, WI 54530  
 (715) 532-0023  
 brian.huhn@centurylink.com

Communication Line:  
 Charter Communications  
 Mark Olejniczak  
 821 Lincoln Street  
 Rhinelander, WI 54501  
 (715) 490-1795  
 mark.olejniczak@charter.com

Communication Line:  
 Price County Telephone Company  
 Brad Kuhnert  
 P.O. Box 108  
 Phillips, WI 54555  
 (715) 339-2151  
 kuhnertb@pctcnet.net

Electric:  
 Xcel Energy  
 Andy Halopka  
 310 Hickory Hills Lane  
 Phillips, WI 54555  
 (715) 737-1183  
 andrew.a.halopka@xcelenergy.com

Electric:  
 Renewable World Energies  
 Scott McNeilis  
 1001 Stephenson St  
 Norway, MI 49870  
 (906) 563-5265 Ext. 226  
 smcnelis@kiserhydro.com

Electric:  
 Flambeau River Papers  
 Bill Hilgart  
 200 1st Avenue North  
 Park Falls, WI 54552-1260  
 (715) 762-5397  
 bhilgart@flambeauriverpapers.com

Gas/Petroleum:  
 Xcel Energy  
 Andy Halopka  
 310 Hickory Hills Lane  
 Phillips, WI 54555  
 (715) 737-1183  
 andrew.a.halopka@xcelenergy.com

Electric-Transmission:  
 Xcel Energy  
 Bruce Zemke  
 414 Nicolet Mall - MP8  
 Minneapolis, MN 55401  
 (612) 330-7815  
 bruce.m.zemke@xcelenergy.com

**UTILITIES**

Water:  
 City of Park Falls  
 Scott Hilgart  
 400 4th Ave S  
 Park Falls, WI 54552-1121  
 (715) 492-0564  
 pfdpw@pctcnet.net

Sanitary Sewer:  
 City of Park Falls  
 Scott Hilgart  
 400 4th Ave S  
 Park Falls, WI 54552-1121  
 (715) 492-0564  
 pfdpw@pctcnet.net

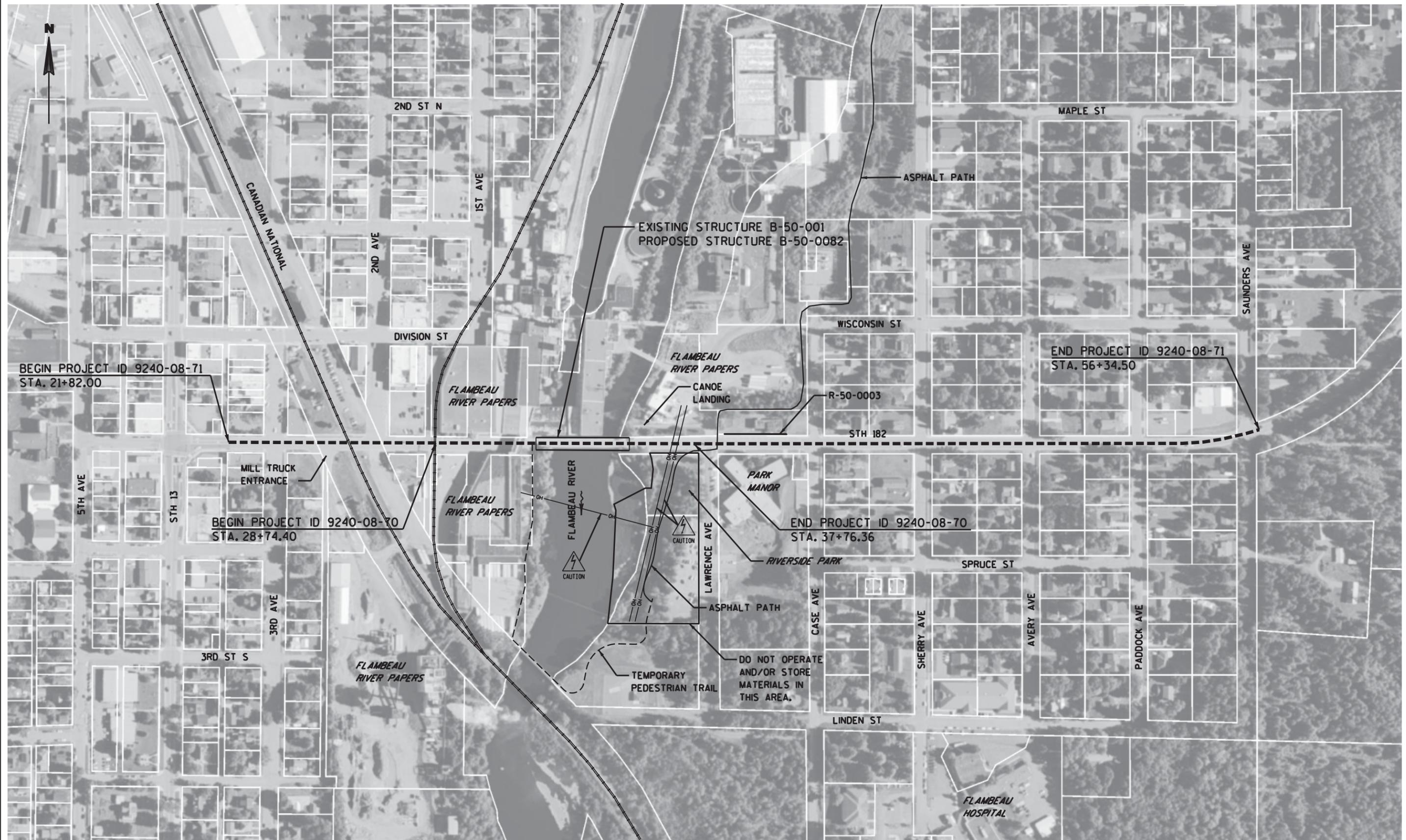
**DNR LIAISON**

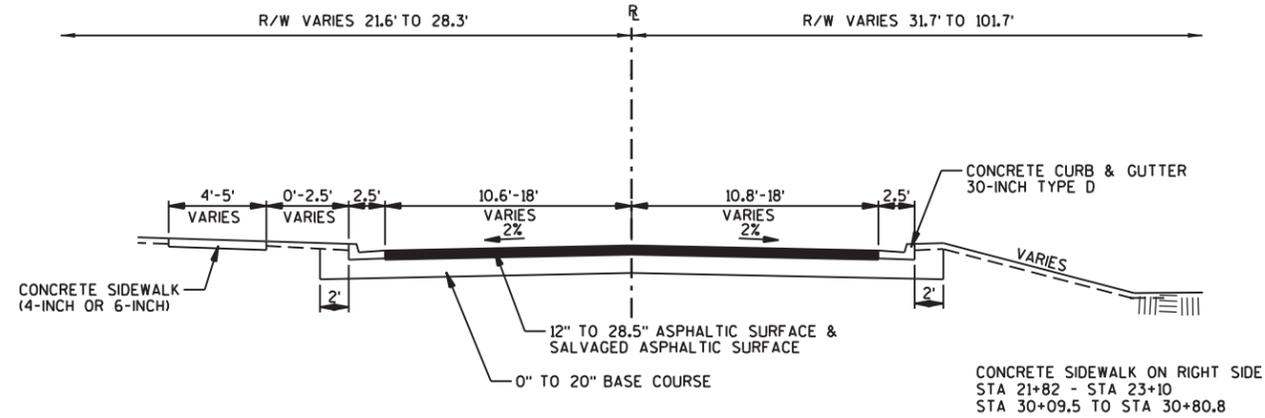
DEPARTMENT OF NATURAL RESOURCES  
 ATTN.: SHAWN HASELEU  
 810 W. MAPLE STREET  
 SPOONER, WI 54801  
 (715) 635-4228  
 shawn.haseleu@wisconsin.gov



RUNOFF COEFFICIENT TABLE				
	HYDROLOGIC SOIL TABLE			
	A	B	C	D
	SLOPE RANGE %	SLOPE RANGE %	SLOPE RANGE %	SLOPE RANGE %
LAND USE:	6 & OVER	6 & OVER	6 & OVER	6 & OVER
SIDE SLOPE-TURF	.25 .32	.27 .34	.28 .36	.30 .38
PAVEMENT:				
ASPHALT	.70 - .95			
CONCRETE	.80 - .95			
GRAVEL ROADS, SHOULDERS	.40 - .60			

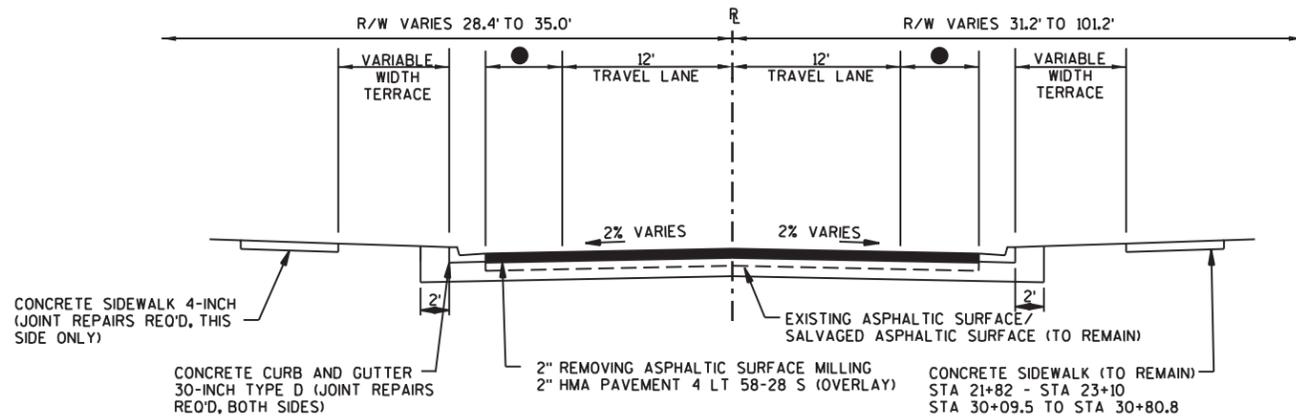
THE RUNOFF COEFFICIENTS OF SURFACE DRAINAGE AT THE PROJECT SITES WILL NOT BE CHANGED FROM BEFORE TO AFTER CONSTRUCTION. THE TOTAL AREA OF THE PROJECT IS 5.10 ACRES. THE TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES IS 3.22 ACRES.





TYPICAL EXISTING SECTION - STH 182

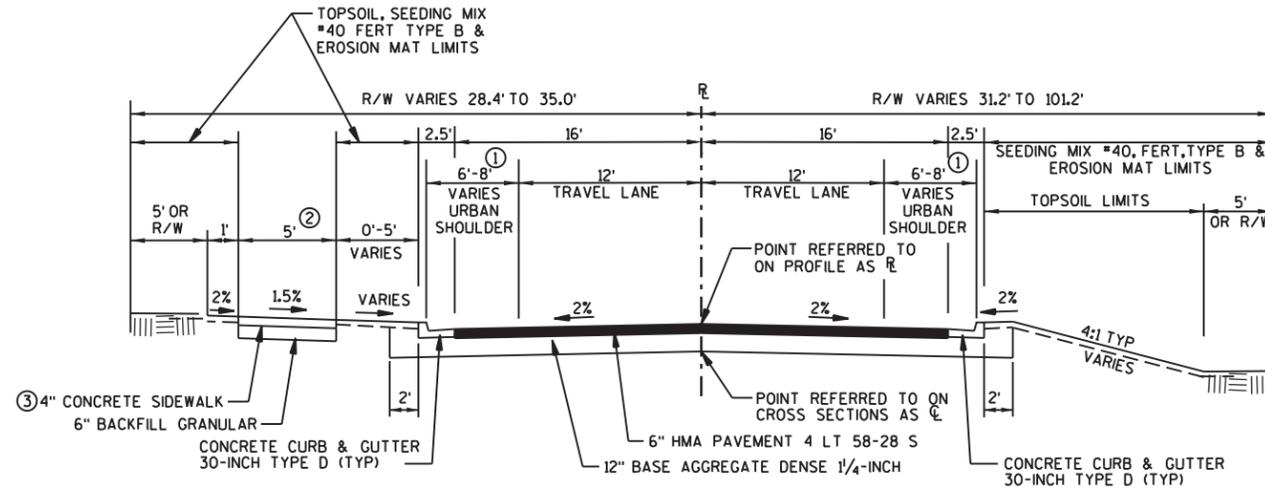
STA 21+82 - STA 56+34.5



TYPICAL FINISHED SECTION - STH 182

STA 21+82 - STA 28+74.4  
STA 37+76.36 - STA 56+34.5

- STA 21+82 - STA 28+74.4 LT & RT: PAVED URBAN SHOULDER, 6' WIDE
- STA 37+76.36 - STA 47+50 LT: PARKING LANE, 8' WIDE
- STA 47+50 - STA 55+50 LT: PAVED URBAN SHOULDER, 4' WIDE
- STA 37+76.36 - STA 55+50 RT: PAVED URBAN SHOULDER, 4' WIDE

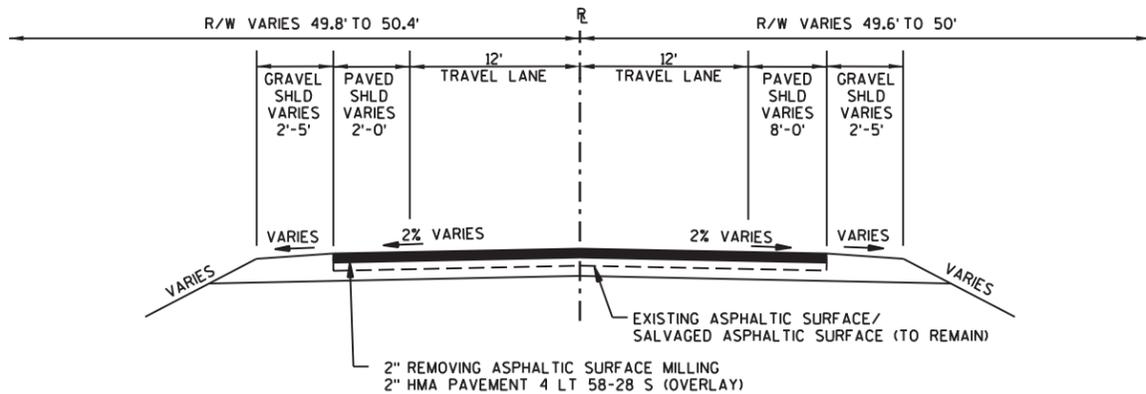


TYPICAL FINISHED SECTION - STH 182

STA 28+74.4 - STA 37+76.36

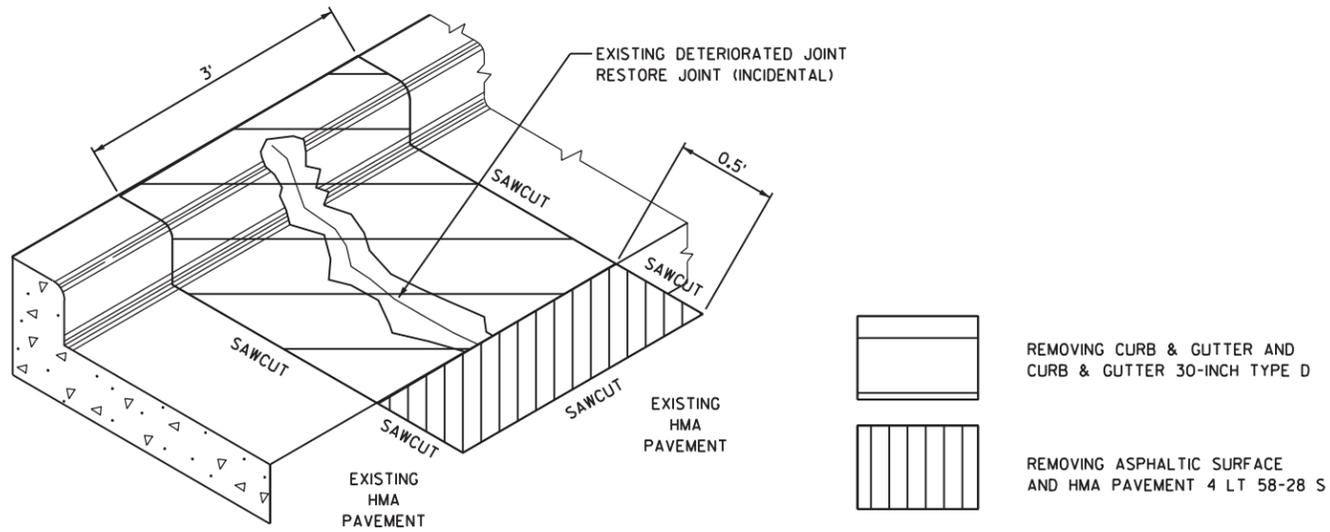
- ① BIKE ACCOMMODATION: 8' STA 29+00 - STA 31+00  
6'-8" STA 31+00 - STA 32+25  
6' STA 32+25 - STA 35+50  
6'-8" STA 35+50 RT - STA 37+00 RT  
6' STA 35+50 LT - STA 37+00 LT  
8' STA 37+00 - STA 37+50
- ② 6" SIDEWALK WHEN TERRACE WIDTH IS 0'
- ③ 6" CONCRETE SIDEWALK STA 28+74 - STA 32+25

6" SIDEWALK REQUIRED AT BACK OF CURB  
STA 30+09.5 TO STA 30+80.8 RT



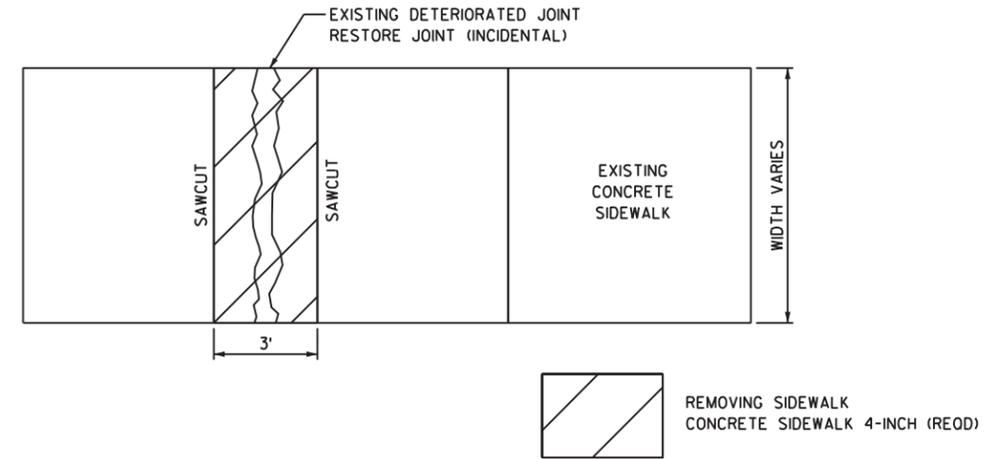
TYPICAL FINISHED SECTION - STH 182

STA 55+50 - STA 56+34.5



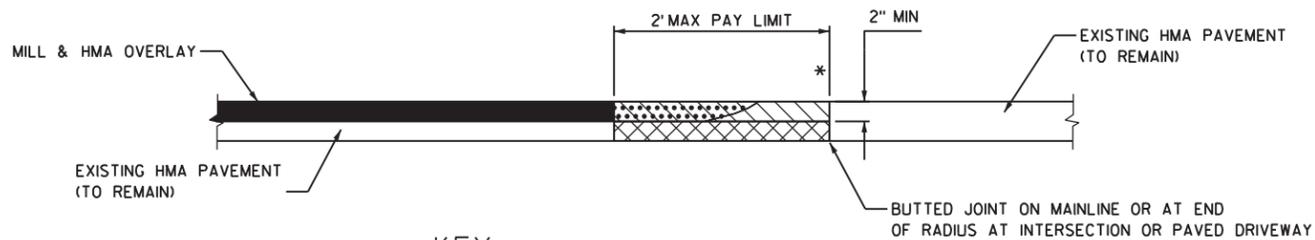
**CONCRETE CURB AND GUTTER JOINT REPAIR DETAIL**

LOCATIONS TO BE DETERMINED BY THE ENGINEER IN THE FIELD



**CONCRETE SIDEWALK JOINT REPAIR DETAIL**

STA 38+39, LT TO STA 40+48, LT



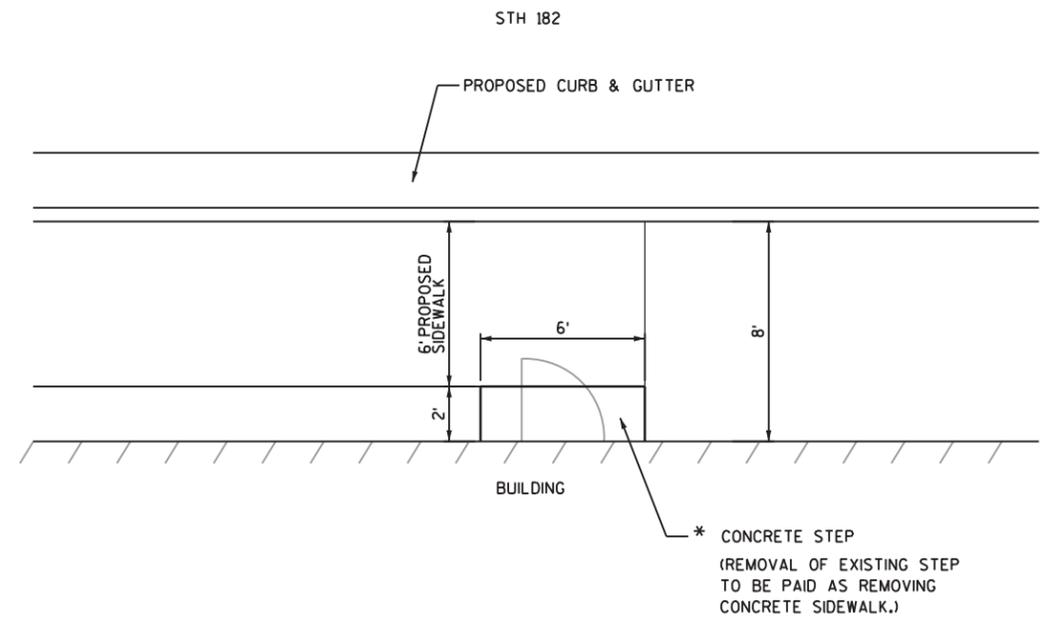
**KEY**

- ASPHALT WEDGING (FULL DEPTH REMOVAL OPTION)
- REMOVING ASPHALTIC SURFACE, BUTT JOINTS (FULL DEPTH REMOVAL OPTIONAL) DO NOT REMOVE MATERIAL UNDER THIS ITEM UNTIL 24 HOURS BEFORE PAVING
- REMOVING ASPHALTIC SURFACE MILLING
- \* SAWCUT REQ'D

**BUTT JOINT DETAIL ON MAINLINE, AT INTERSECTIONS, & PAVED DRIVEWAYS**

NOTES:  
 FOR MAINLINE AND SIDE ROADS USE 2-INCH HMA PAVEMENT 4 LT 58-28 S  
 FOR PAVED DRIVEWAYS USE 2-INCH ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES

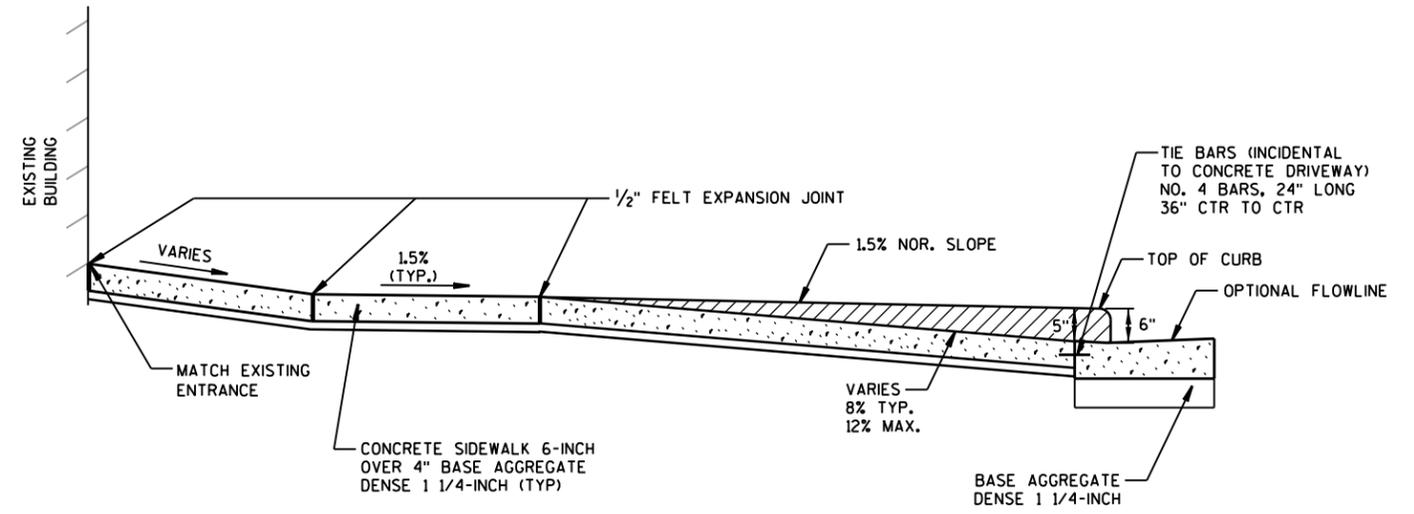
AT DRIVEWAYS WITH CURB & GUTTER RETURNS, REMOVE ASPHALTIC SURFACE AND REPLACE IN KIND WITH ASPHALTIC SURFACE DRIVEWAYS & FIELD ENTRANCES.



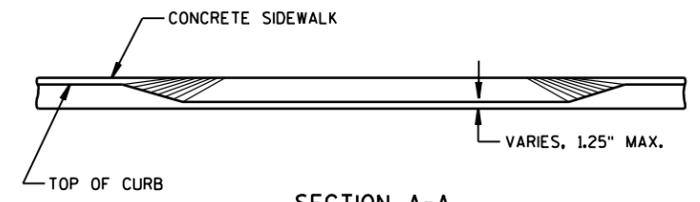
**CONCRETE STEP DETAIL**

STA 30+55, RT

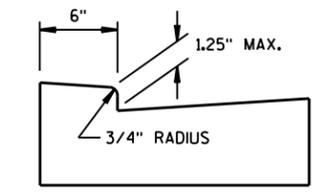
\* CONCRETE STEP HEIGHT SHALL BE NO MORE THAN 8 INCHES AND NO LESS THAN 6 INCHES



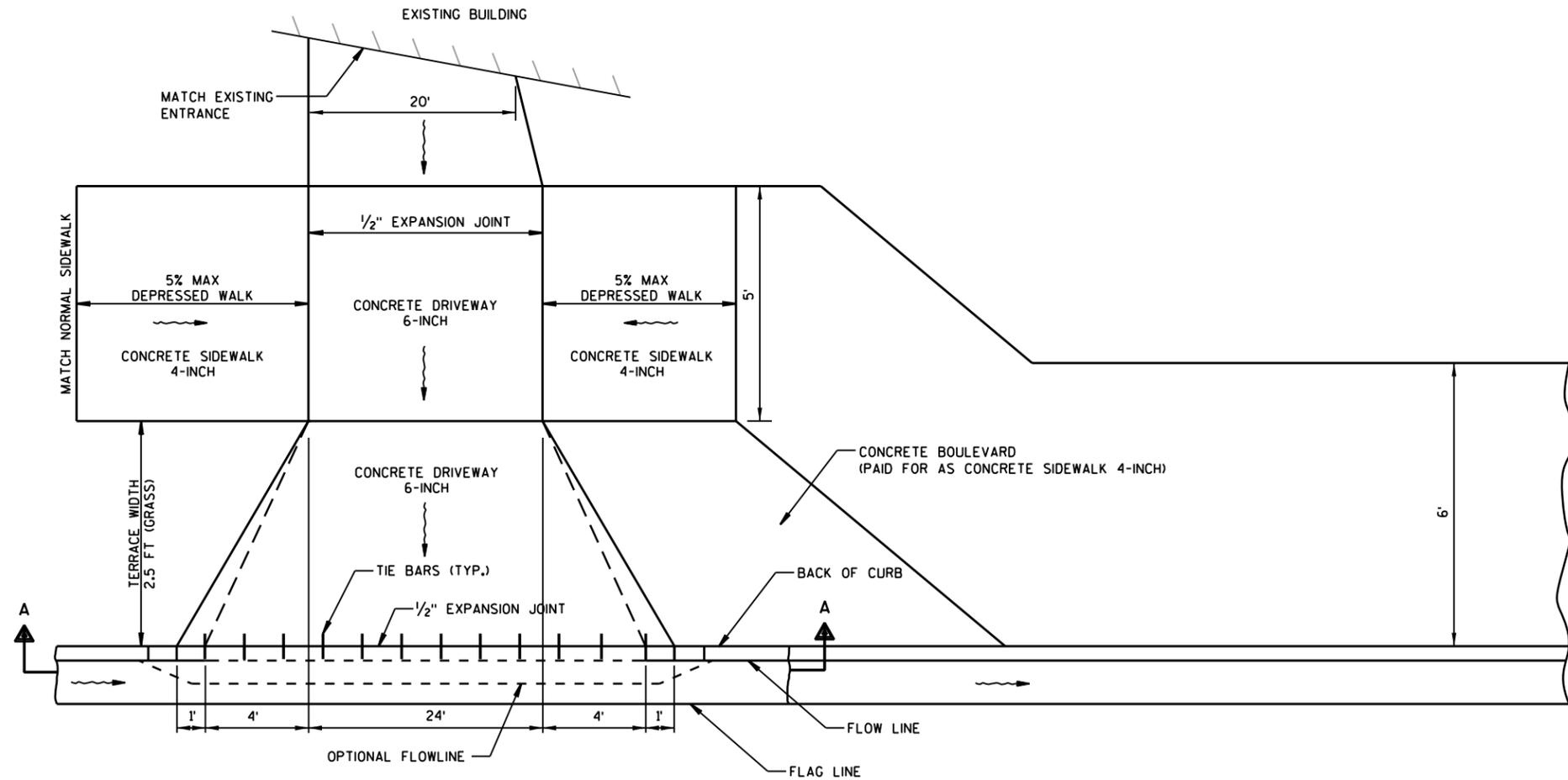
PROFILE



SECTION A-A



OPTIONAL METHOD FOR CONCRETE GUTTER



PLAN

URBAN DRIVEWAY DETAIL  
CE 31+00 LT



2

2

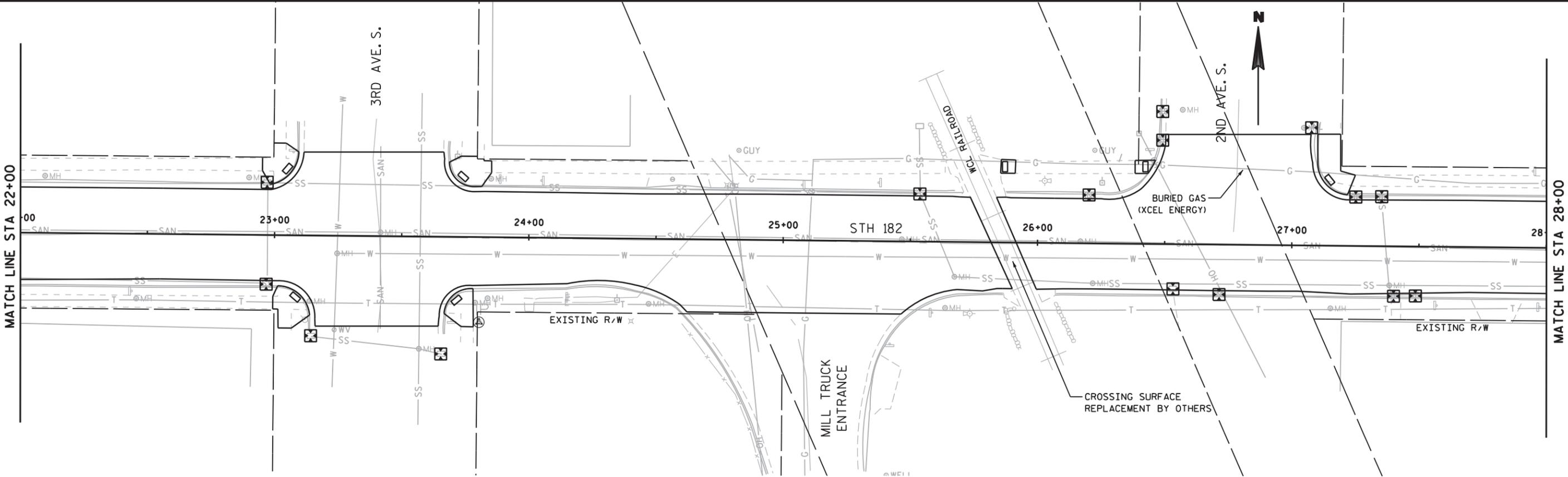
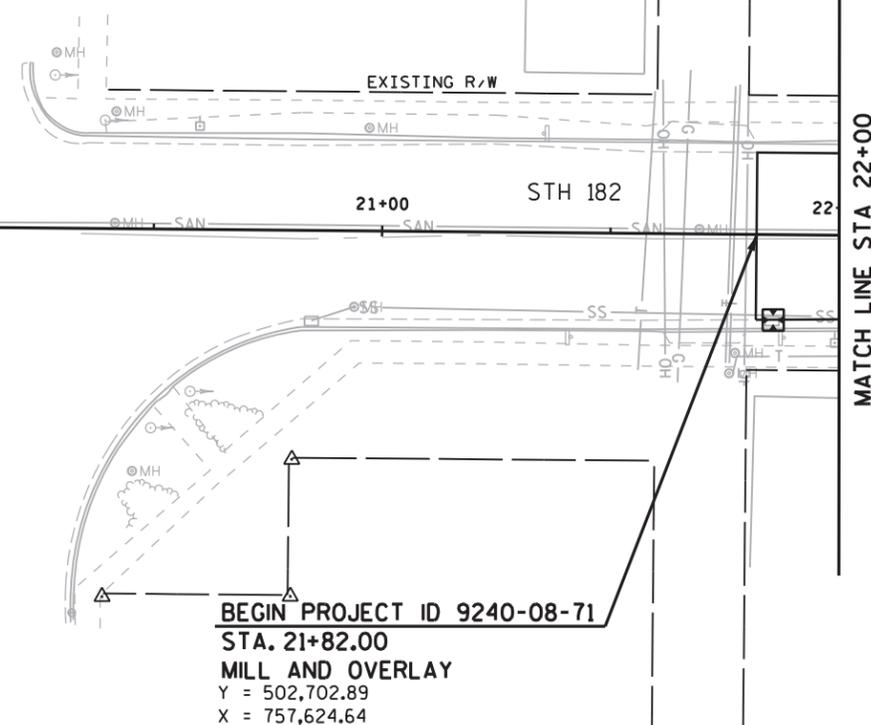
LEGEND

-  SILT FENCE
-  TURBIDITY BARRIER
-  INLET PROTECTION
-  SEEDING MIX #40,  
FERT TYPE B, &  
EROSION MAT LIMITS

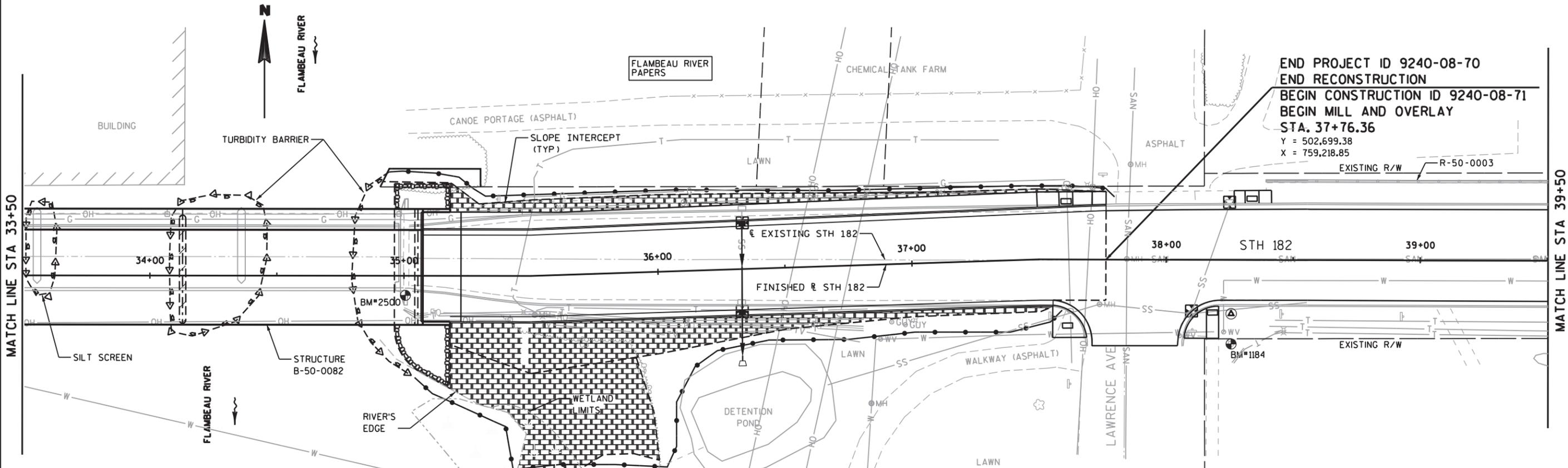
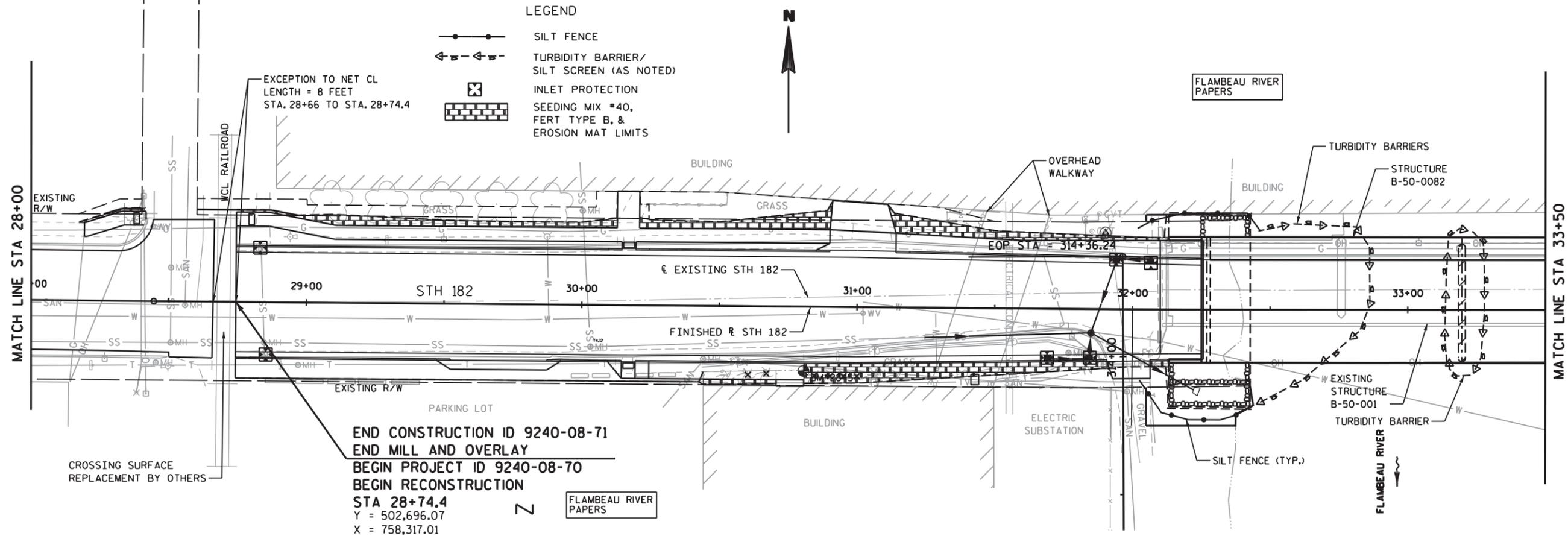


STH 13

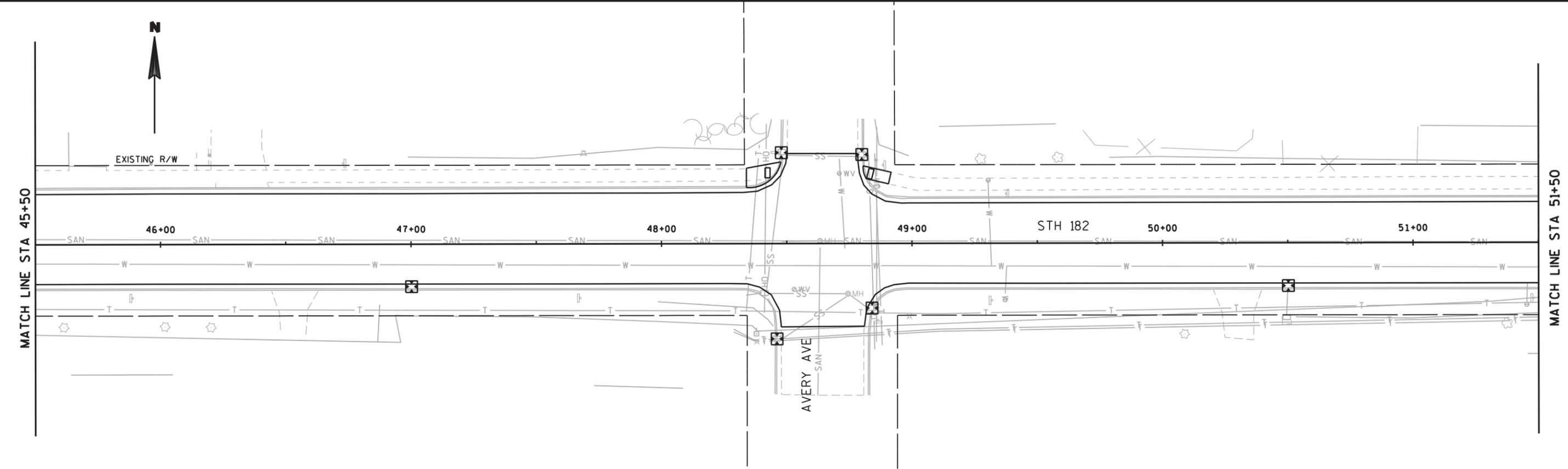
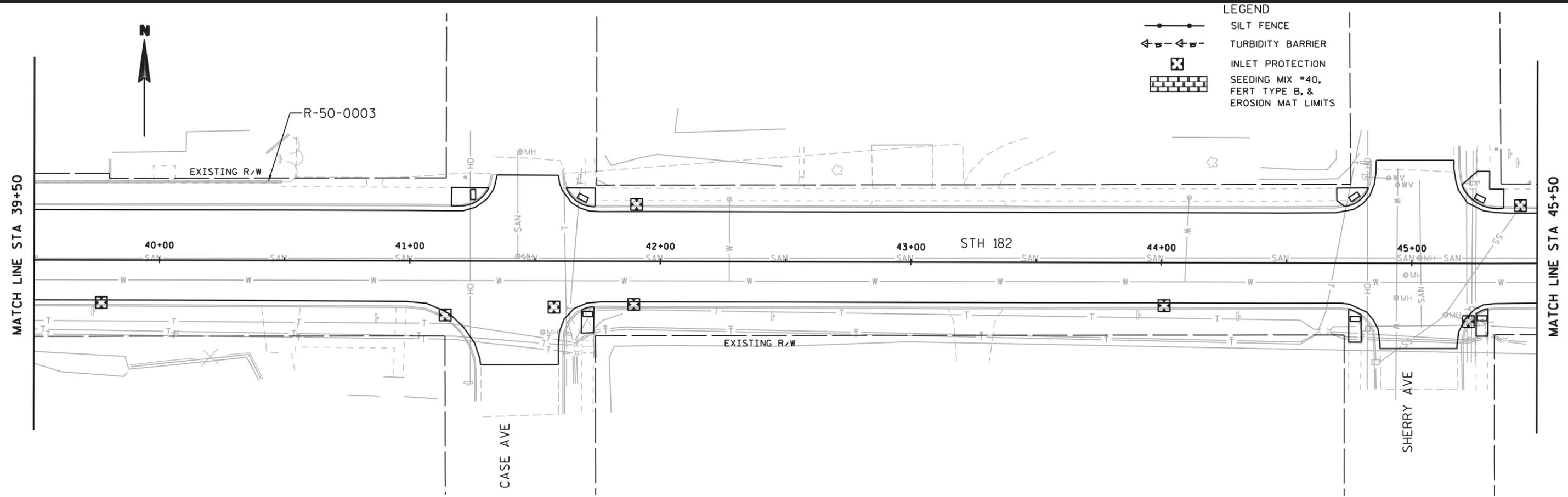
BOP STA = 20+00.20



PROJECT NO: 9240-08-70/71	HWY: STH 182	COUNTY: PRICE	EROSION CONTROL	SHEET <span style="float: right;">E</span>
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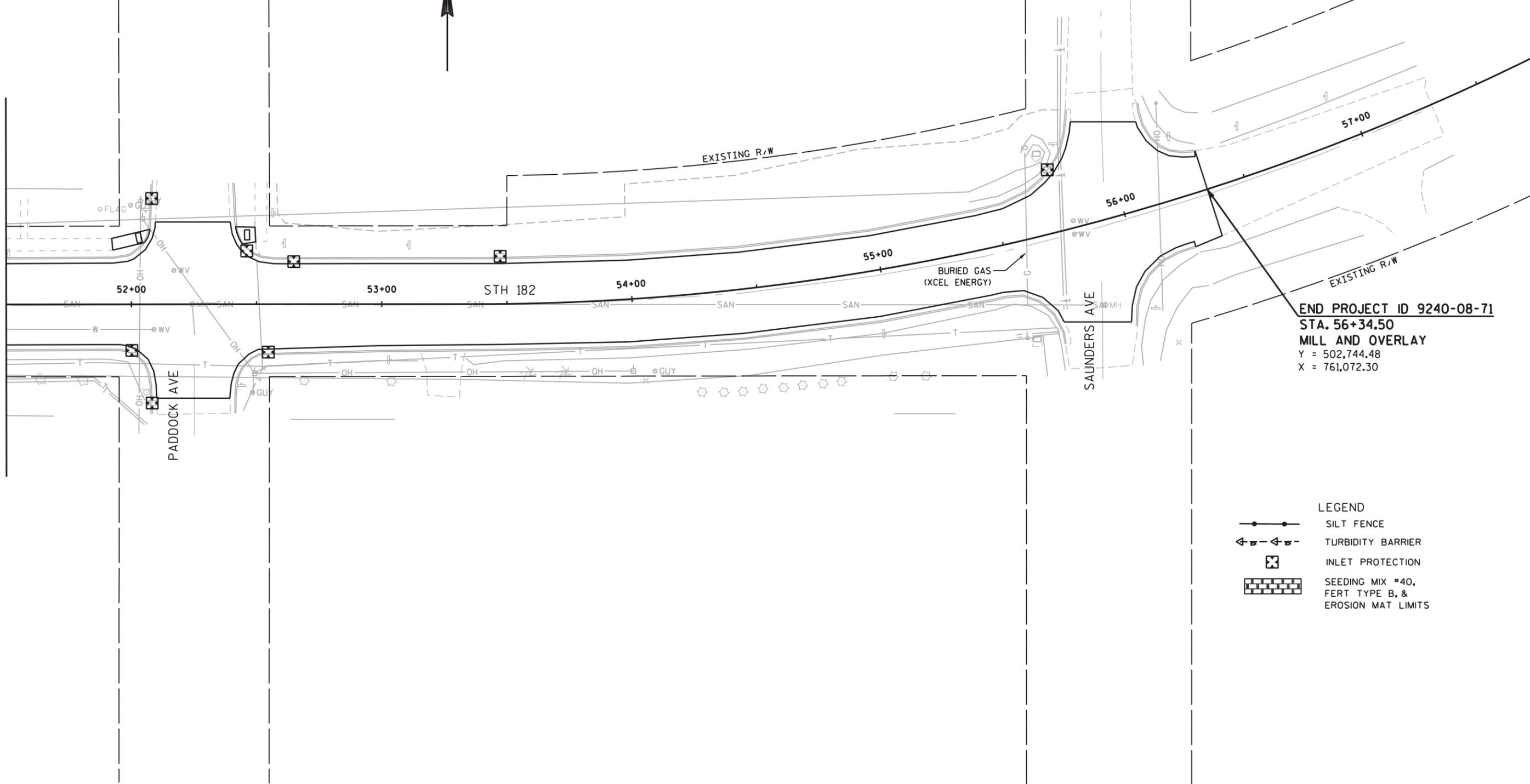


- LEGEND
-  SILT FENCE
  -  TURBIDITY BARRIER
  -  INLET PROTECTION
  -  SEEDING MIX #40,  
FERT TYPE B, &  
EROSION MAT LIMITS





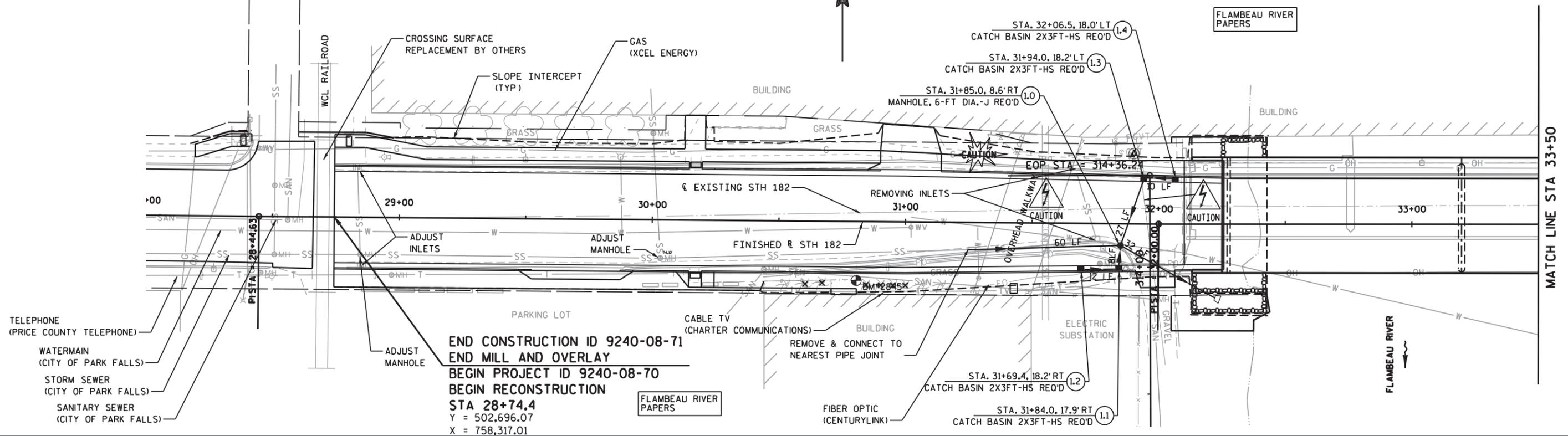
MATCH LINE STA 51+50



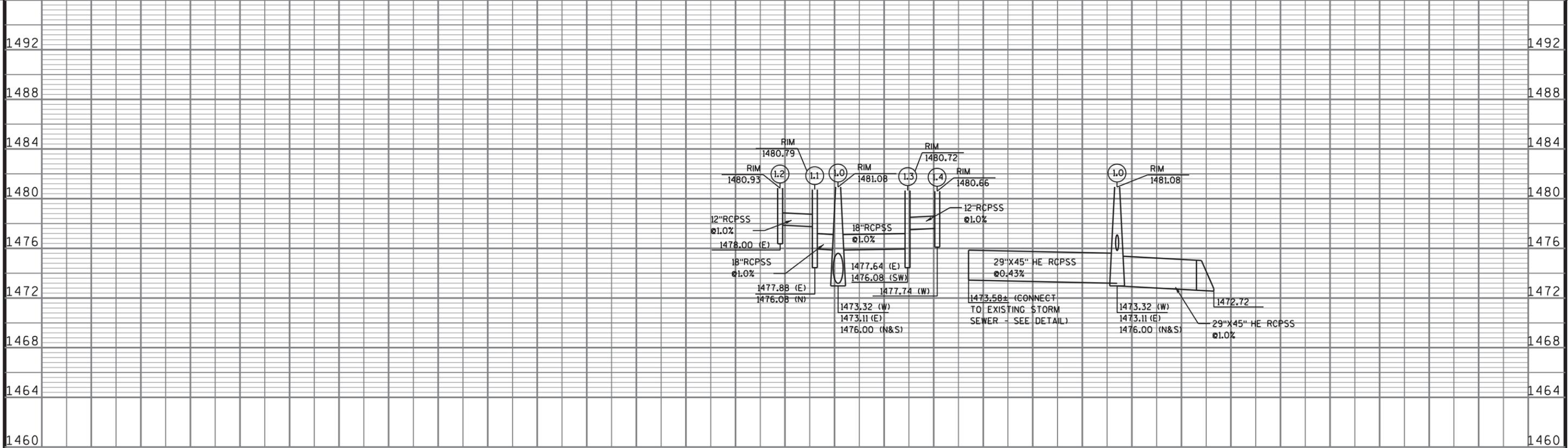
END PROJECT ID 9240-08-71  
 STA. 56+34.50  
 MILL AND OVERLAY  
 Y = 502,744.48  
 X = 761,072.30

- LEGEND**
- SILT FENCE
  - TURBIDITY BARRIER
  - INLET PROTECTION
  - SEEDING MIX #40,  
FERT TYPE B, &  
EROSION MAT LIMITS

BENCH MARKS			
NO.	STATION	DESCRIPTION	ELEV.
2845	30+80.7	CORNER OF CONCRETE	1484.17



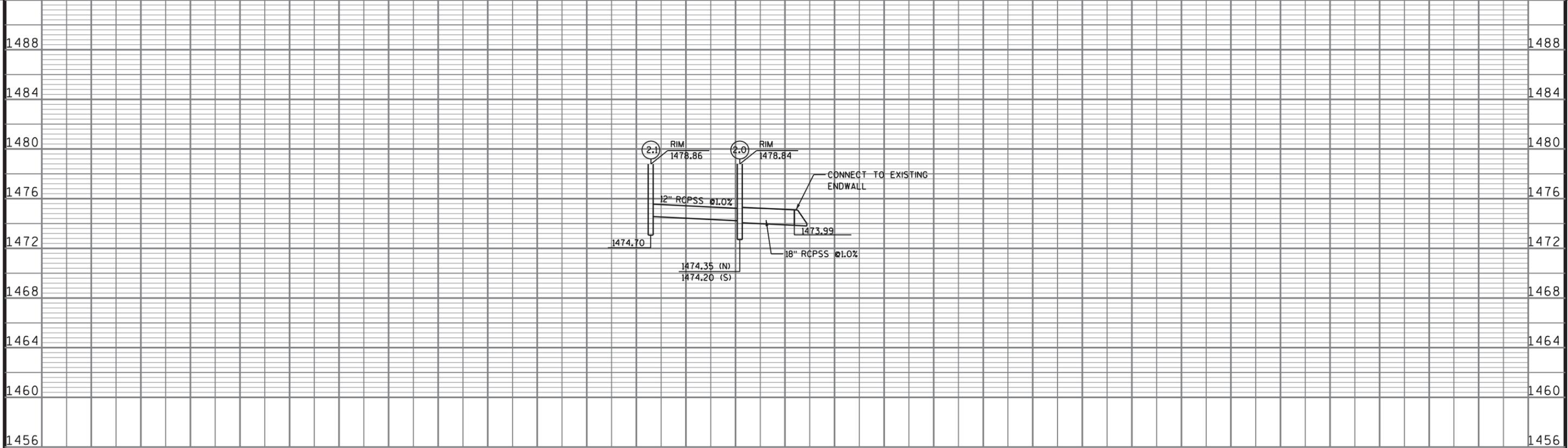
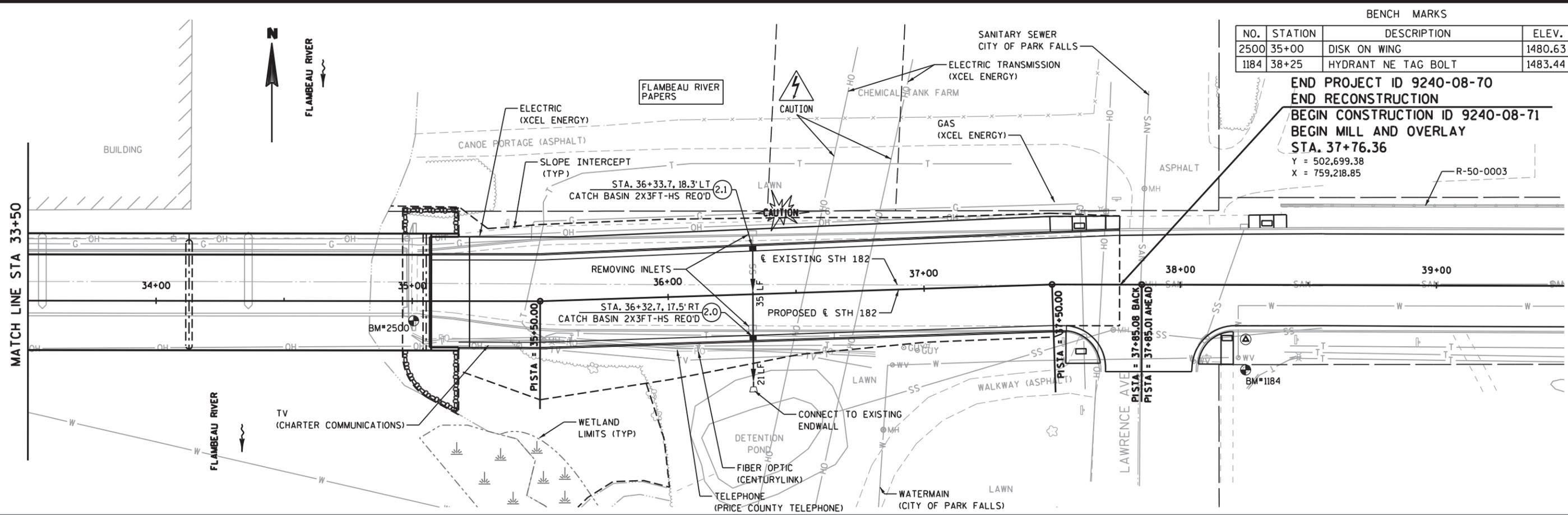
END CONSTRUCTION ID 9240-08-71  
 END MILL AND OVERLAY  
 BEGIN PROJECT ID 9240-08-70  
 BEGIN RECONSTRUCTION  
 STA 28+74.4  
 Y = 502,696.07  
 X = 758,317.01



BENCH MARKS

NO.	STATION	DESCRIPTION	ELEV.
2500	35+00	DISK ON WING	1480.63
1184	38+25	HYDRANT NE TAG BOLT	1483.44

END PROJECT ID 9240-08-70  
 END RECONSTRUCTION  
 BEGIN CONSTRUCTION ID 9240-08-71  
 BEGIN MILL AND OVERLAY  
 STA. 37+76.36  
 Y = 502,699.38  
 X = 759,218.85



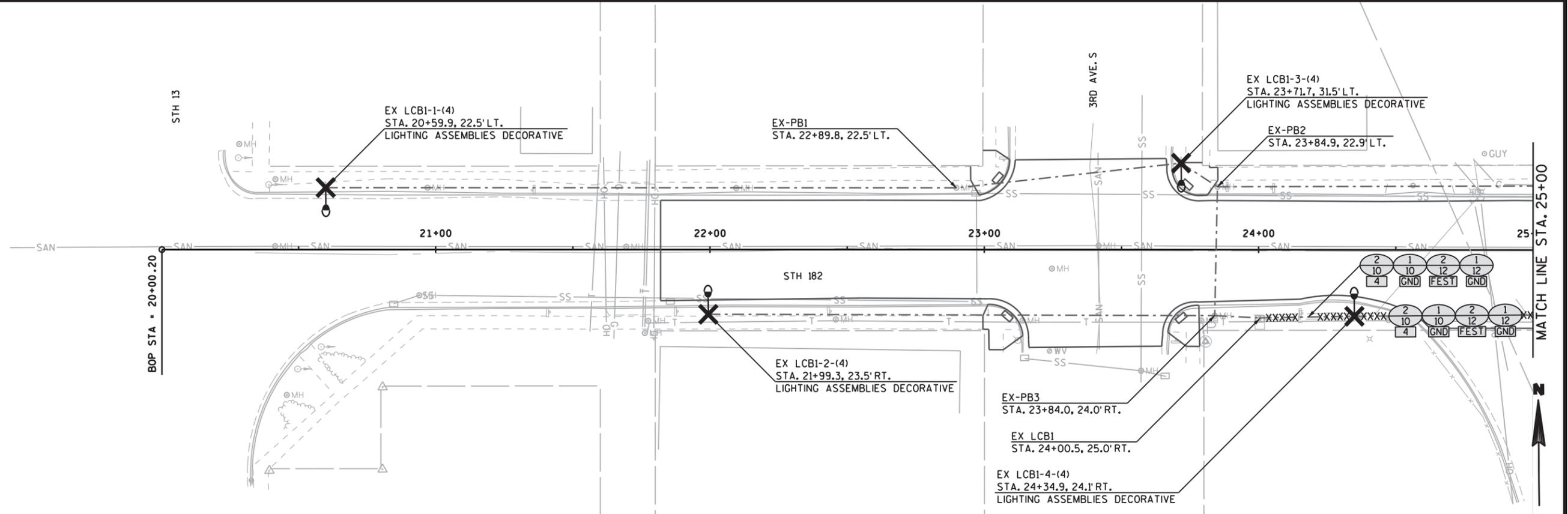
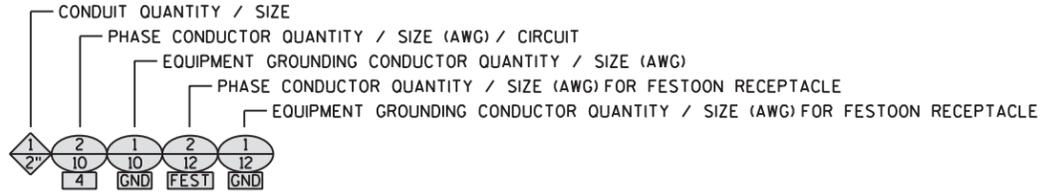
GENERAL NOTE

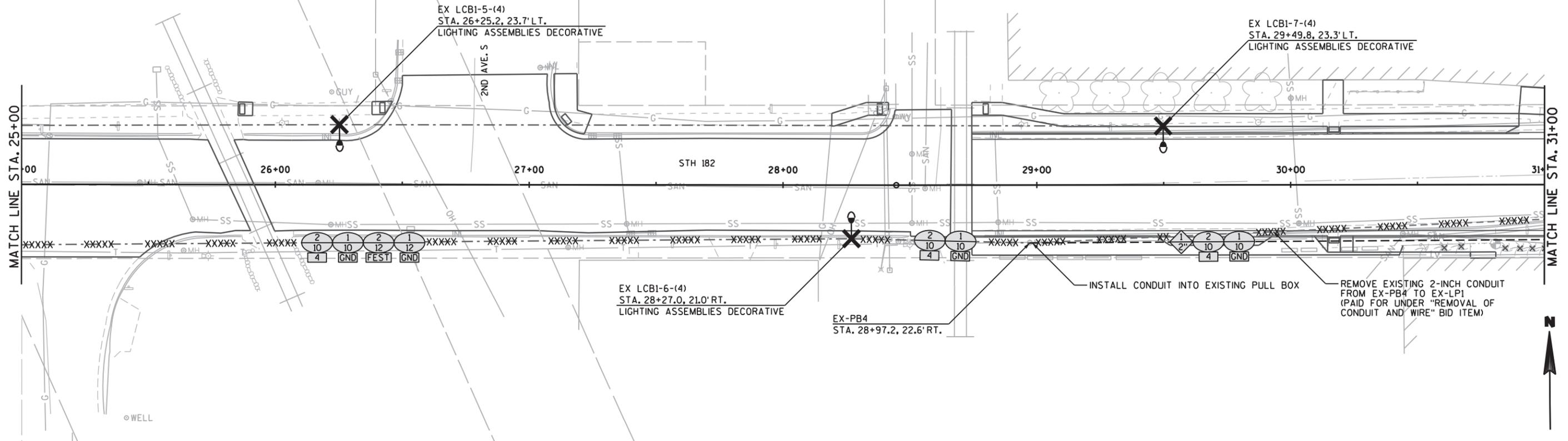
1. CONNECT NEW "LIGHTING ASSEMBLIES DECORATIVE" TO EXISTING WIRING PER THE SPECIAL PROVISIONS UNLESS OTHERWISE INDICATED ON THE PLANS. INSTALL ON EXISTING CONCRETE BASE.
2. REMOVE HORIZONTAL LIGHTING CIRCUIT CONDUCTORS AND REINSTALL (INCIDENTAL TO REMOVING CONCRETE BASES).

LEGEND

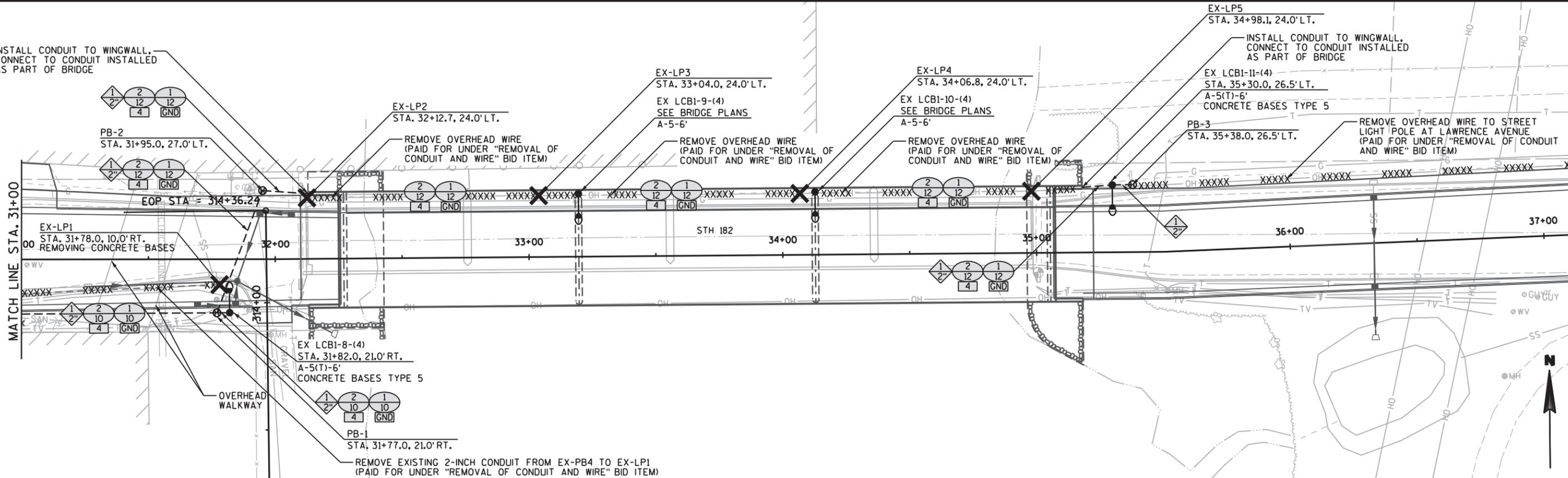
- EXISTING NONMETALLIC CONDUIT TO REMAIN
- CONDUIT RIGID NONMETALLIC SCHEDULE 40, 2-INCH UNLESS OTHERWISE NOTED (SCHEDULE 80 UNDER ROADWAY)
- PROPOSED LIGHTING UNIT
- MH EXISTING PULL BOX TO REMAIN
- ⊕ PULL BOXES STEEL 24X42-INCH
- ⊞ EXISTING LIGHTING CONTROL CABINET AND ELECTRICAL SERVICE METER BREAKER PEDESTAL TO REMAIN
- ✕ REMOVAL AND SALVAGE OF LIGHT POLE ASSEMBLIES
- XXXXX REMOVING WIRE (CONDUIT TO REMAIN UNLESS OTHERWISE NOTED) (PAID FOR UNDER "REMOVAL OF CONDUIT AND WIRE" BID ITEM)

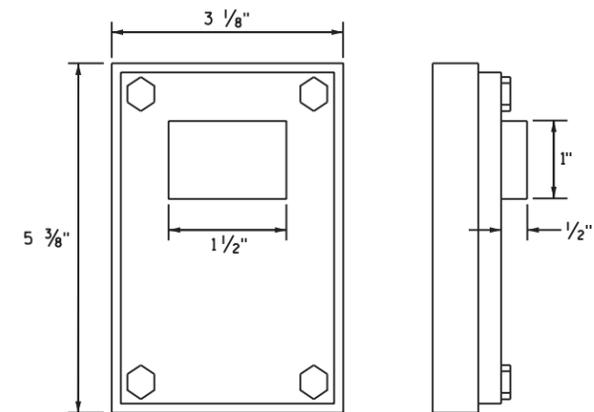
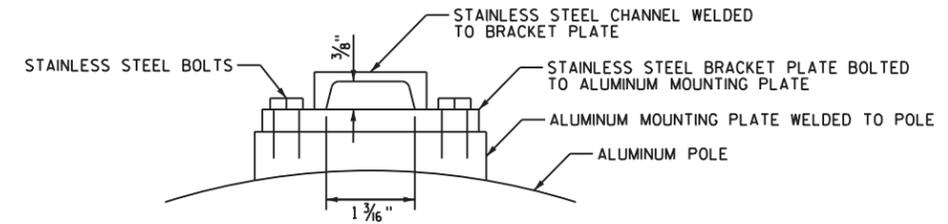
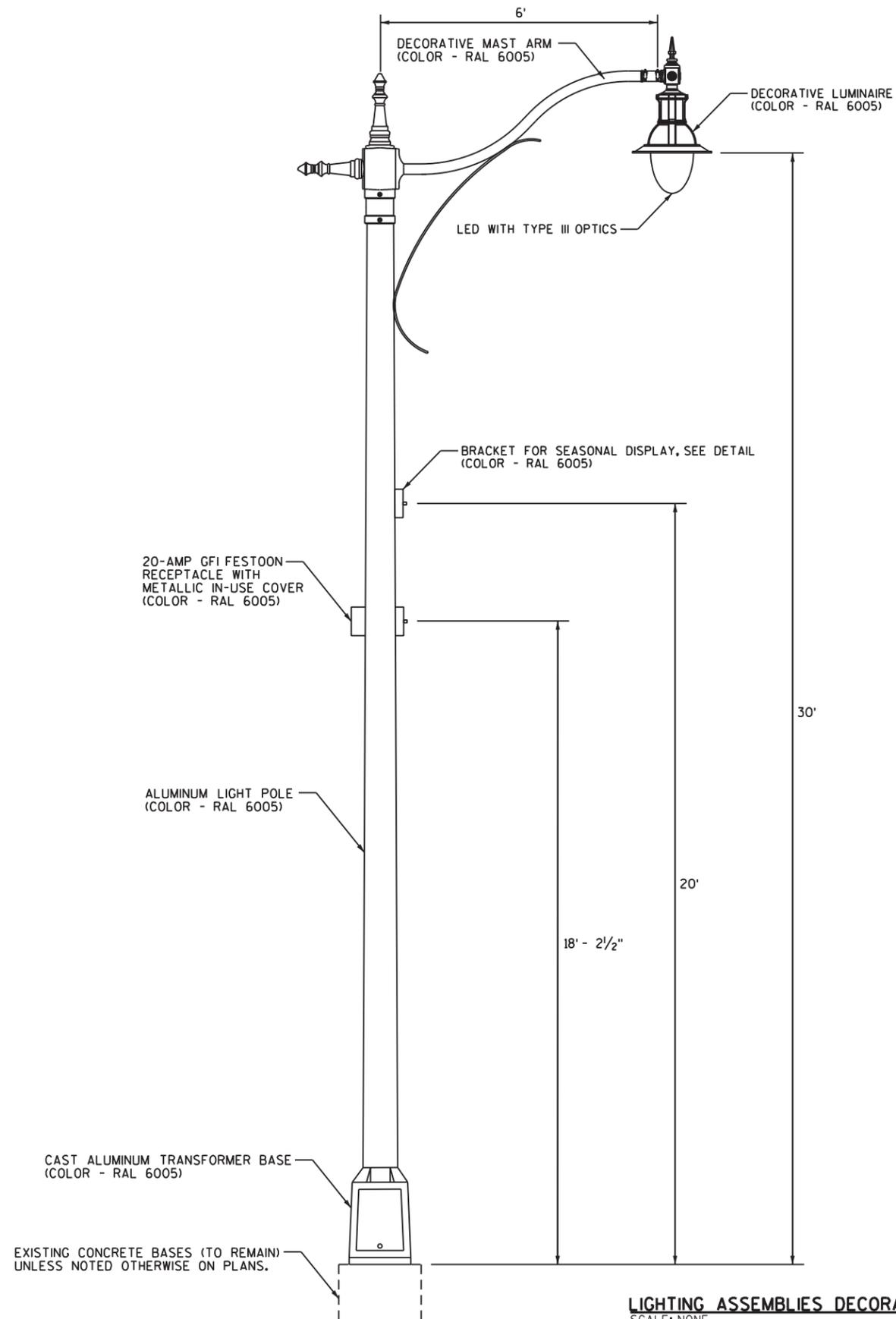
CONTROL CABINET DESIGNATION (EX=EXISTING)  
 POLE NUMBER  
 LIGHTING CIRCUIT  
 X-X-(X)  
 STA. XXX+XX.XX, XX.X' RT. —LOCATION (TO CENTER OF POLE)  
 X-X(T)-X'  
 LUMINAIRE ARM LENGTH  
 POLE TYPE  
 (T=WITH TRANSFORMER BASE)  
 LUMINAIRE DESIGNATION (LED)





INSTALL CONDUIT TO WINGWALL,  
CONNECT TO CONDUIT INSTALLED  
AS PART OF BRIDGE

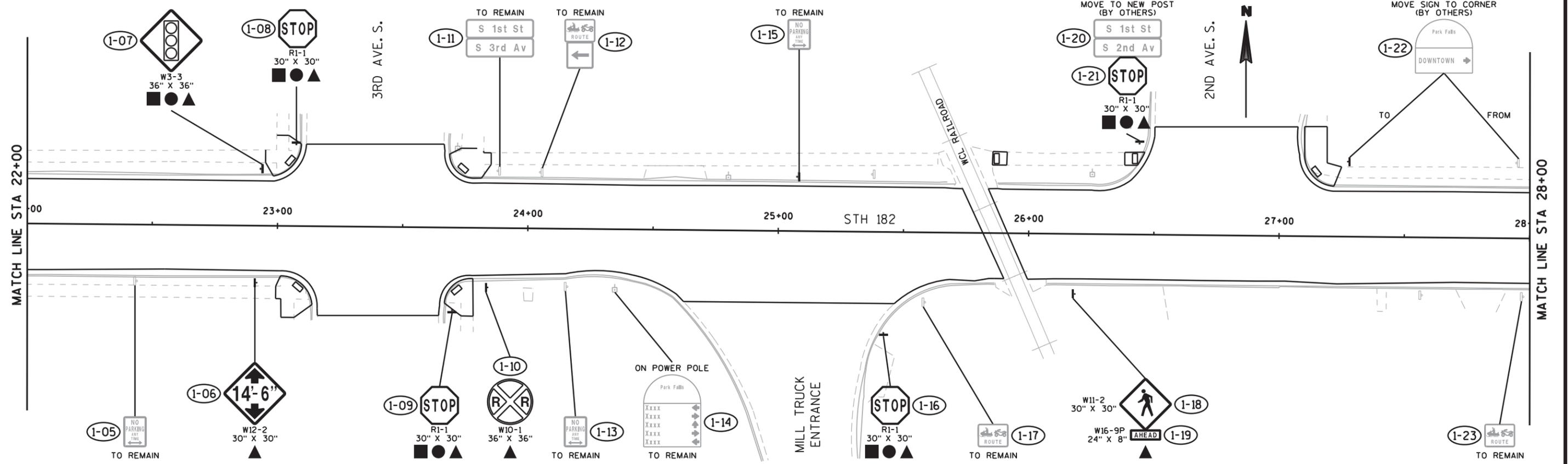
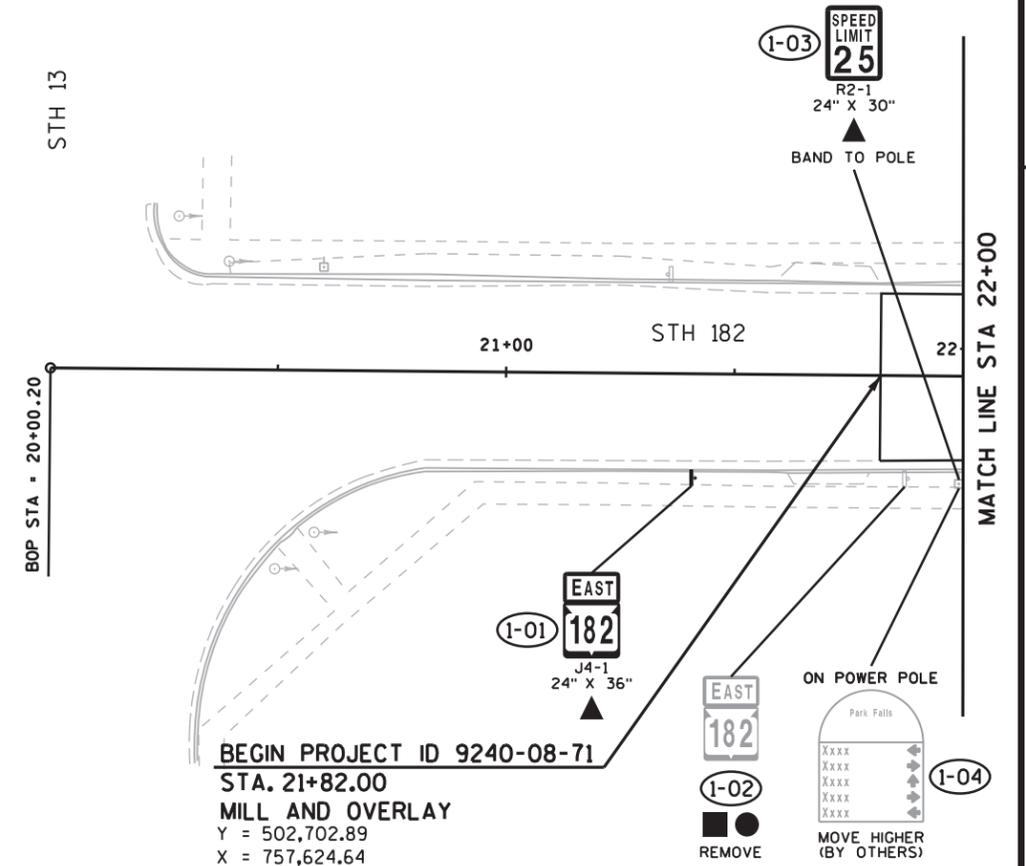


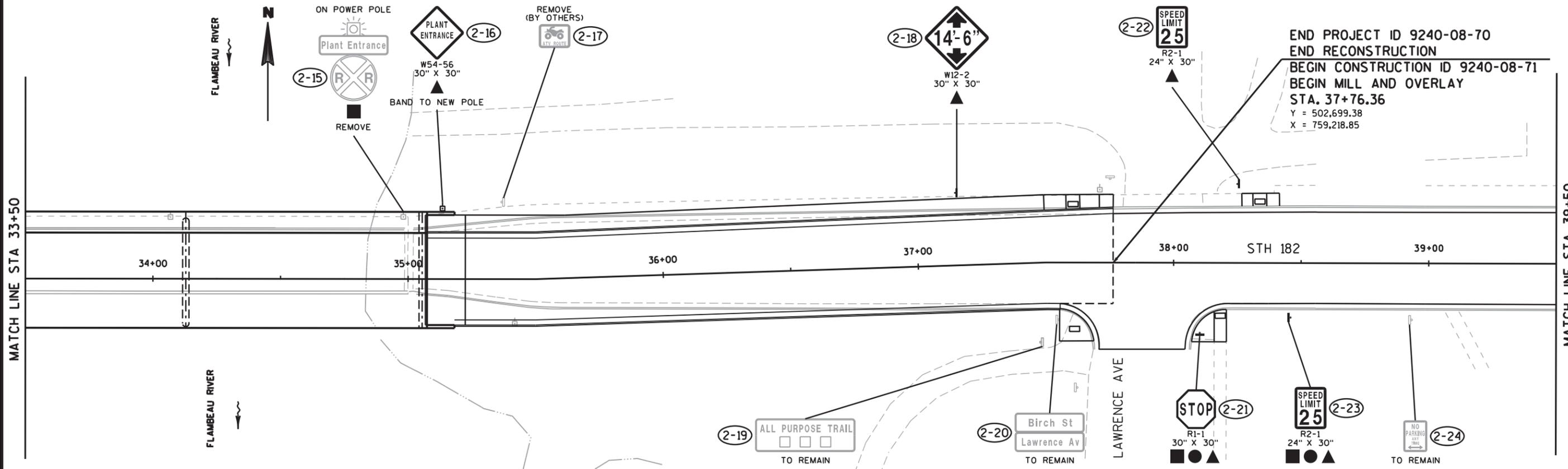
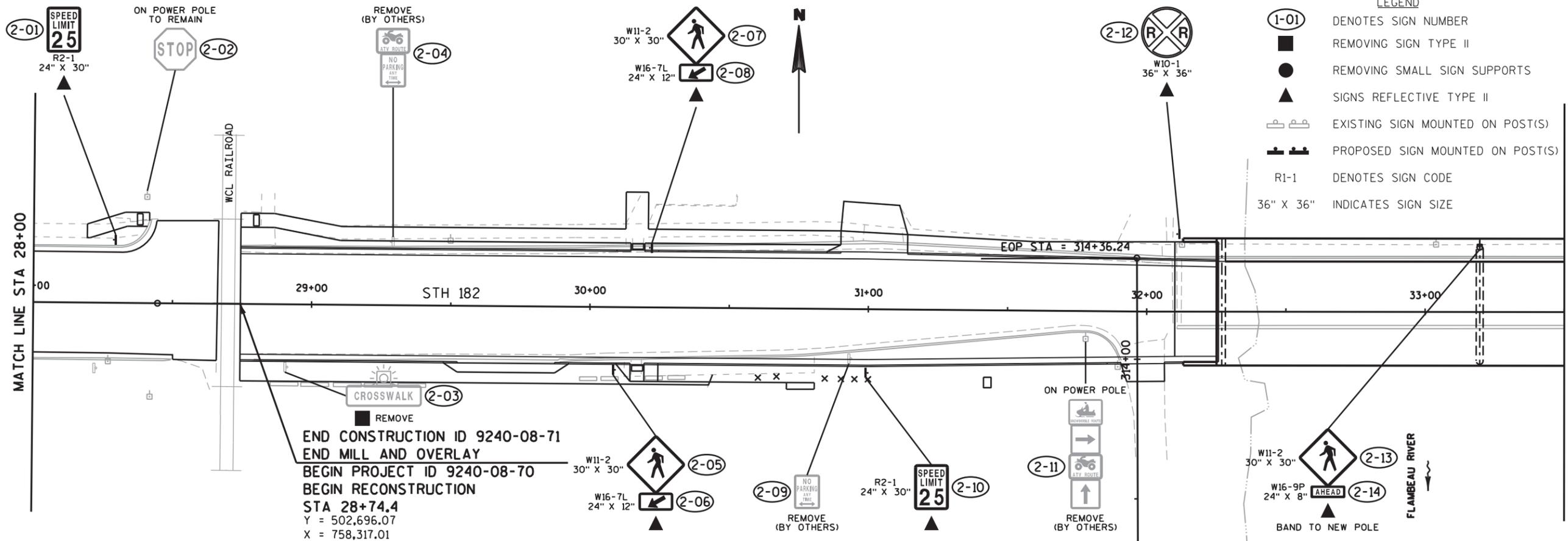


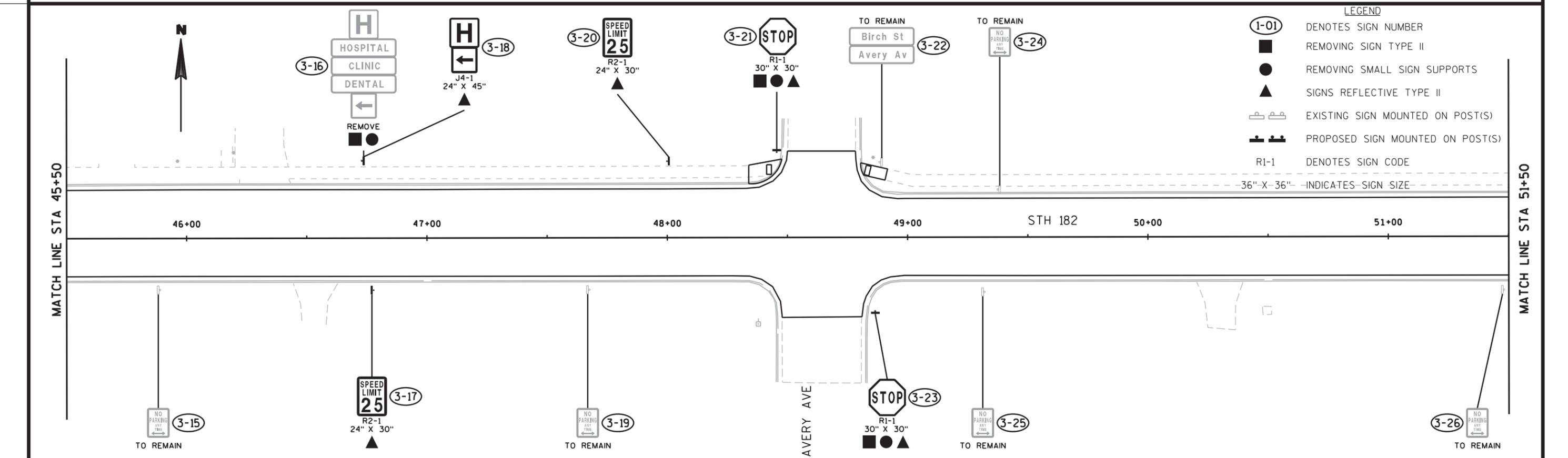
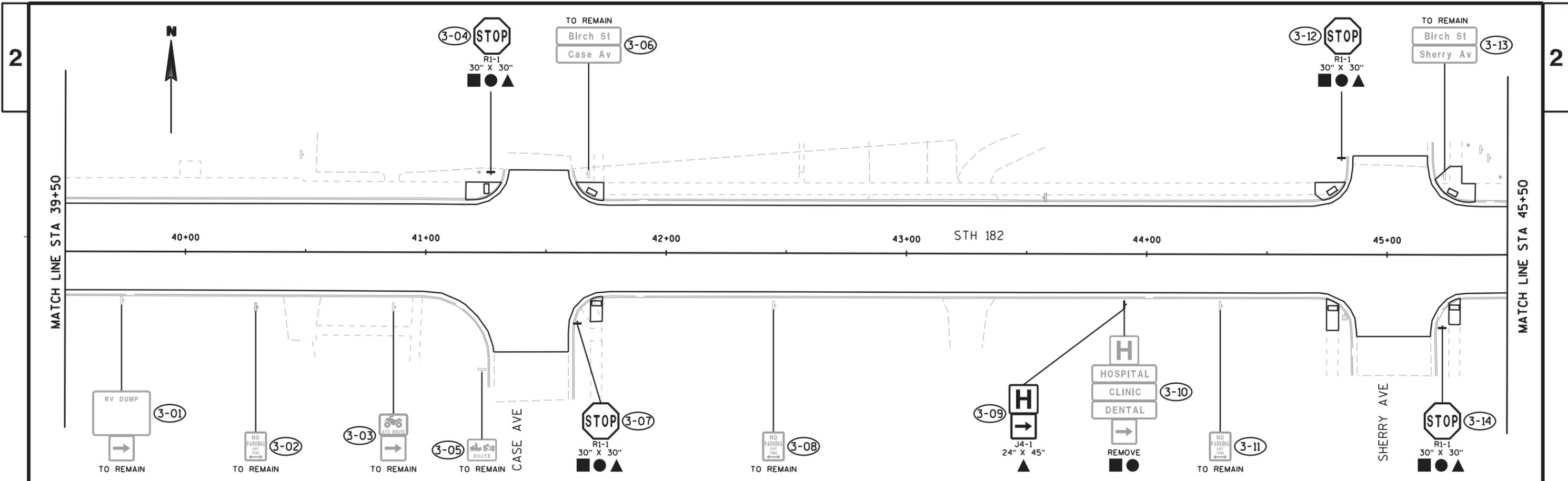
**BRACKET DETAIL FOR SEASONAL DISPLAY**

**LIGHTING ASSEMBLIES DECORATIVE DETAIL**  
SCALE: NONE

- LEGEND**
- 1-01 DENOTES SIGN NUMBER
  - REMOVING SIGN TYPE II
  - REMOVING SMALL SIGN SUPPORTS
  - ▲ SIGNS REFLECTIVE TYPE II
  - EXISTING SIGN MOUNTED ON POST(S)
  - PROPOSED SIGN MOUNTED ON POST(S)
  - R1-1 DENOTES SIGN CODE
  - 36" X 36" INDICATES SIGN SIZE







**LEGEND**

(1-01)	DENOTES SIGN NUMBER
■	REMOVING SIGN TYPE II
●	REMOVING SMALL SIGN SUPPORTS
▲	SIGNS REFLECTIVE TYPE II
▬	EXISTING SIGN MOUNTED ON POST(S)
▬	PROPOSED SIGN MOUNTED ON POST(S)
RI-1	DENOTES SIGN CODE
-36" X -36"	-INDICATES SIGN SIZE-

PROJECT NO: 9240-08-70/71

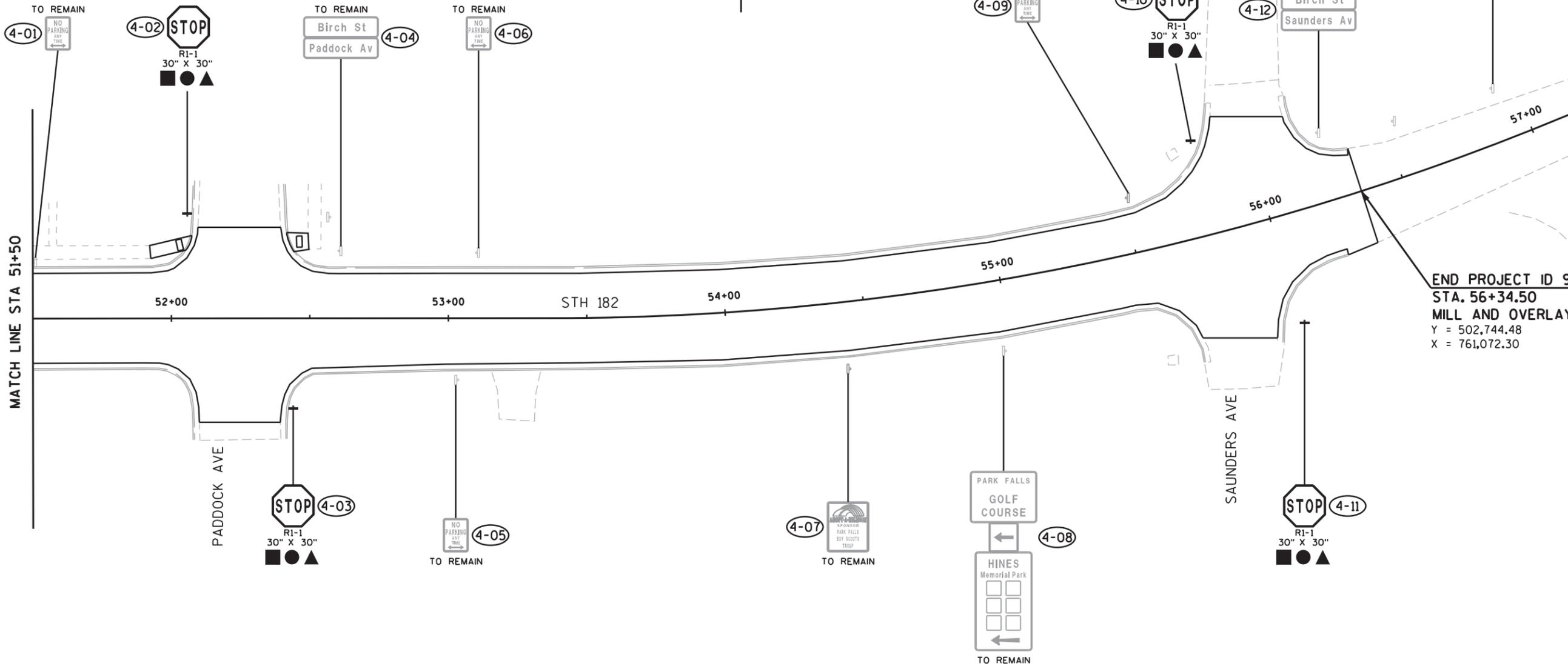
HWY: STH 182

COUNTY: PRICE

PERMANENT SIGNING

SHEET

E

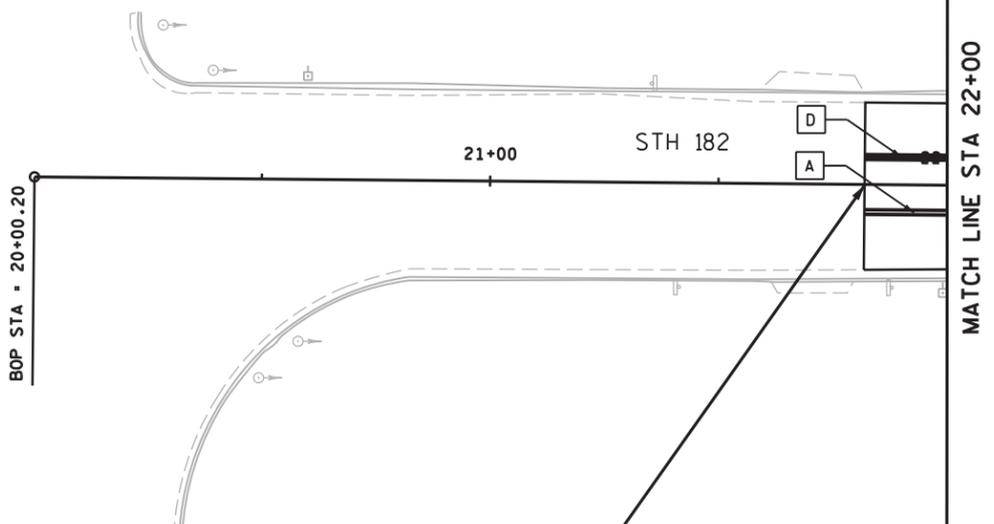


END PROJECT ID 9240-08-71  
 STA. 56+34.50  
 MILL AND OVERLAY  
 Y = 502,744.48  
 X = 761,072.30

- LEGEND**
- (1-01) DENOTES SIGN NUMBER
  - REMOVING SIGN TYPE II
  - REMOVING SMALL SIGN SUPPORTS
  - ▲ SIGNS REFLECTIVE TYPE II
  - ⊞ EXISTING SIGN MOUNTED ON POST(S)
  - ⊞ PROPOSED SIGN MOUNTED ON POST(S)
  - R1-1 DENOTES SIGN CODE
  - 36" X 36" INDICATES SIGN SIZE



STH 13



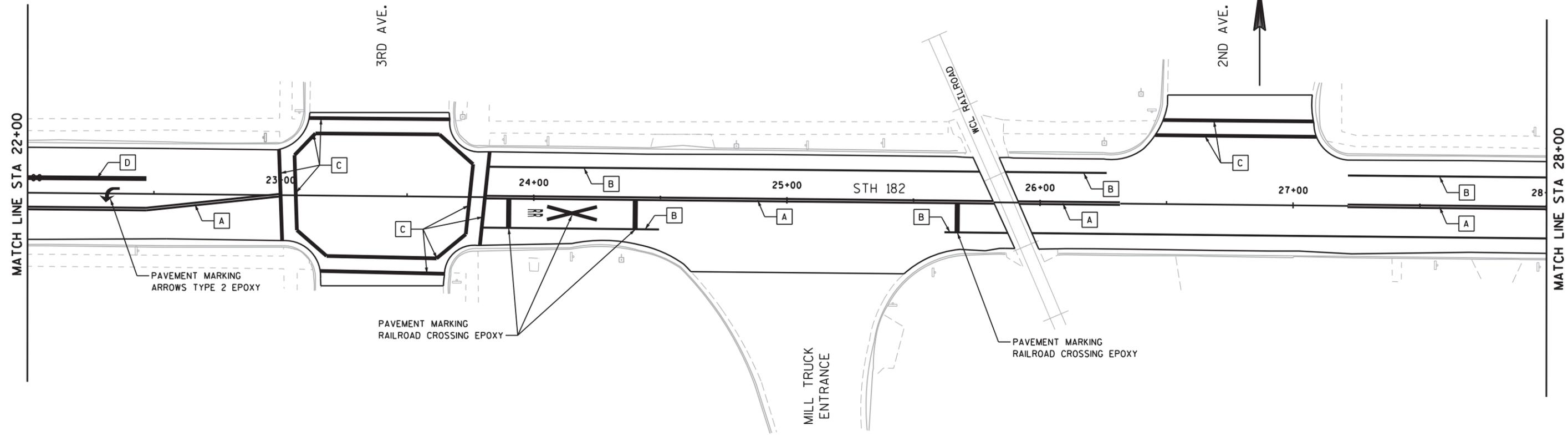
LEGEND

A	PAVEMENT MARKING EPOXY 4-INCH, DOUBLE YELLOW
B	PAVEMENT MARKING EPOXY 4-INCH, WHITE
C	PAVEMENT MARKING CROSSWALK EPOXY 6-INCH
D	PAVEMENT MARKING EPOXY 8-INCH, WHITE

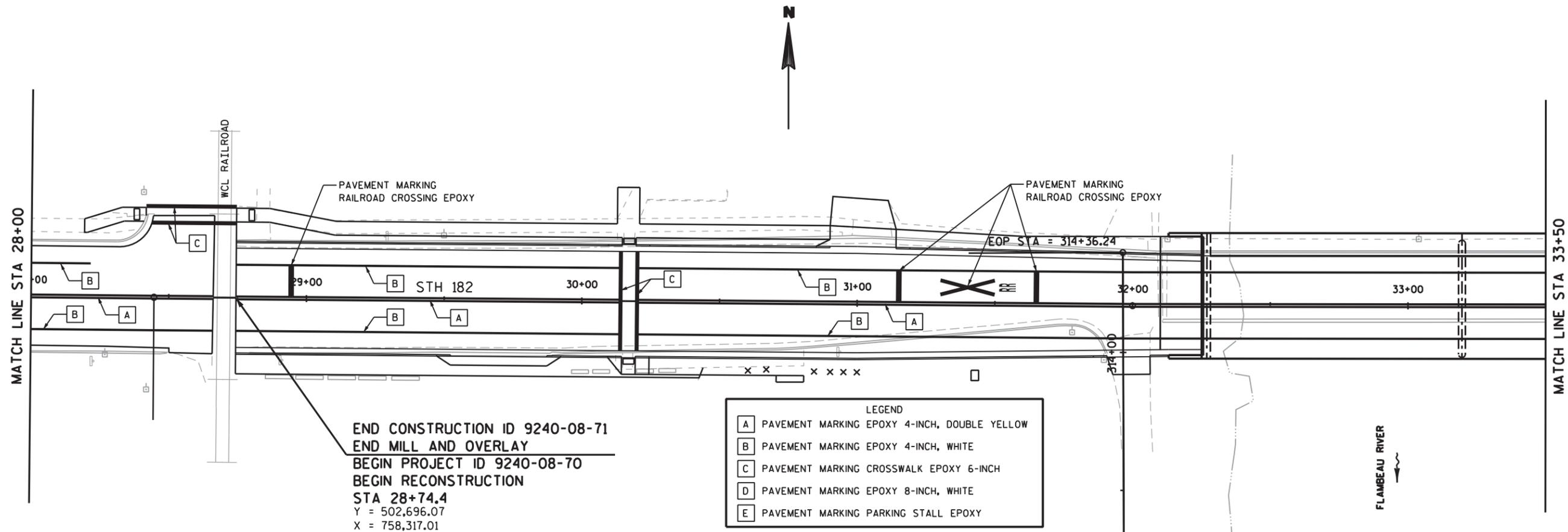
BEGIN PROJECT ID 9240-08-71  
 STA. 21+82.00  
 MILL AND OVERLAY  
 Y = 502,702.89  
 X = 757,624.64

3RD AVE. S.

2ND AVE. S.



PROJECT NO: 9240-08-70/71	HWY: STH 182	COUNTY: PRICE	PAVEMENT MARKING	SHEET	E
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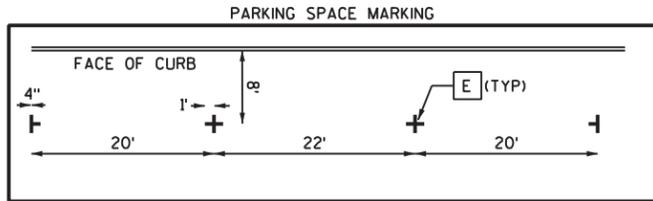
END CONSTRUCTION ID 9240-08-71  
 END MILL AND OVERLAY  
 BEGIN PROJECT ID 9240-08-70  
 BEGIN RECONSTRUCTION  
 STA 28+74.4  
 Y = 502,696.07  
 X = 758,317.01

LEGEND

A	PAVEMENT MARKING EPOXY 4-INCH, DOUBLE YELLOW
B	PAVEMENT MARKING EPOXY 4-INCH, WHITE
C	PAVEMENT MARKING CROSSWALK EPOXY 6-INCH
D	PAVEMENT MARKING EPOXY 8-INCH, WHITE
E	PAVEMENT MARKING PARKING STALL EPOXY



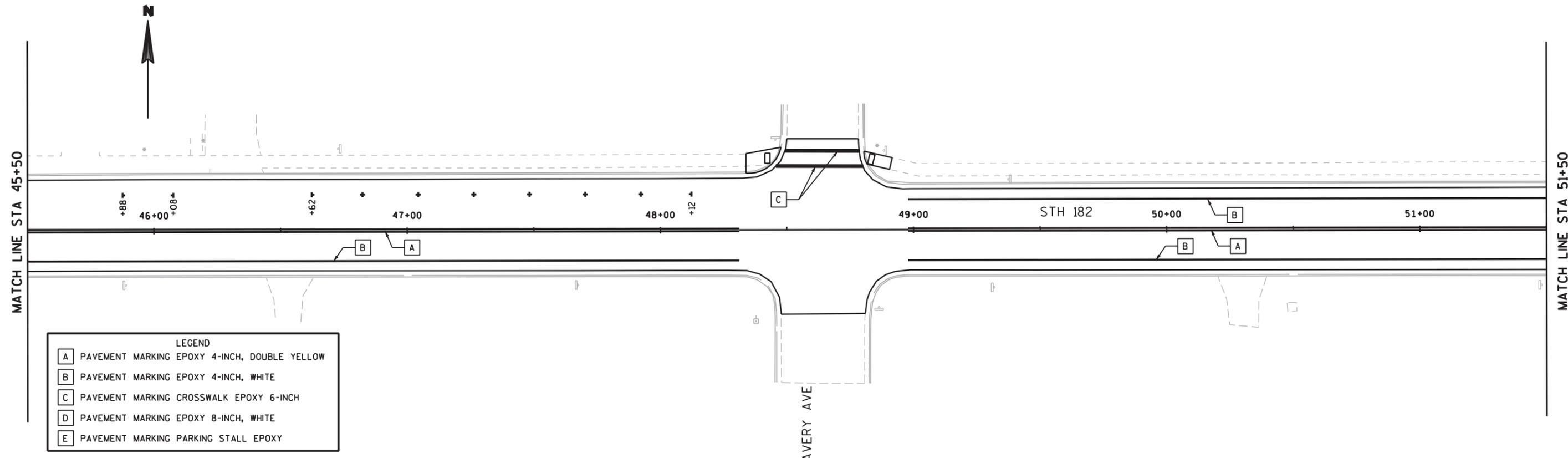
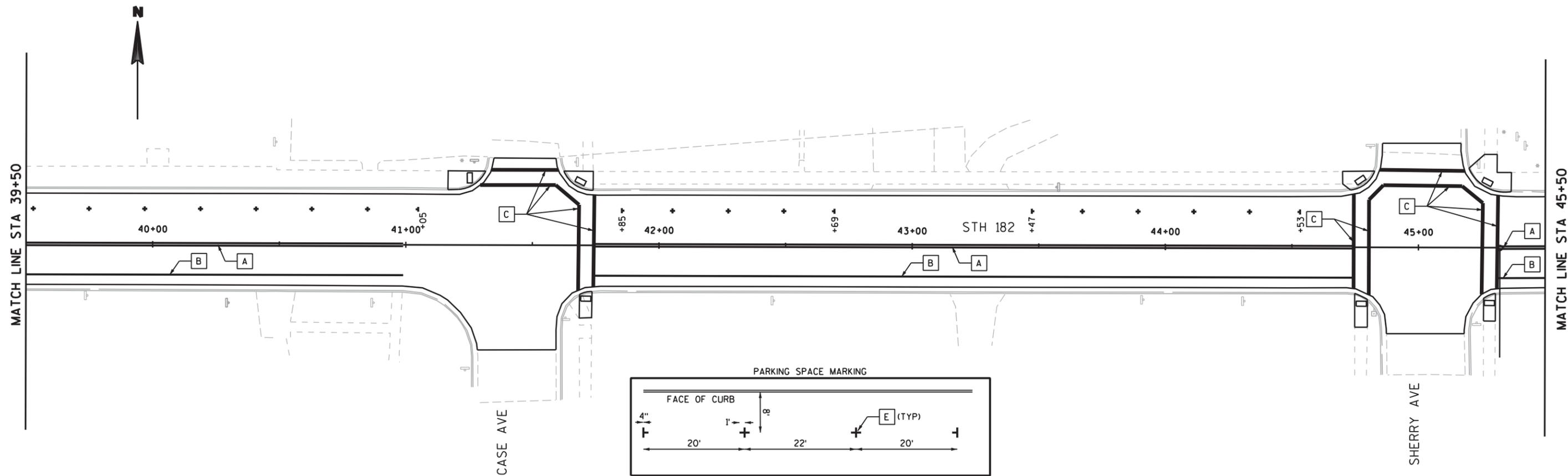
FLAMBEAU RIVER



END PROJECT ID 9240-08-70  
 END RECONSTRUCTION  
 BEGIN CONSTRUCTION ID 9240-08-71  
 BEGIN MILL AND OVERLAY  
 STA. 37+76.36  
 Y = 502,699.38  
 X = 759,218.85

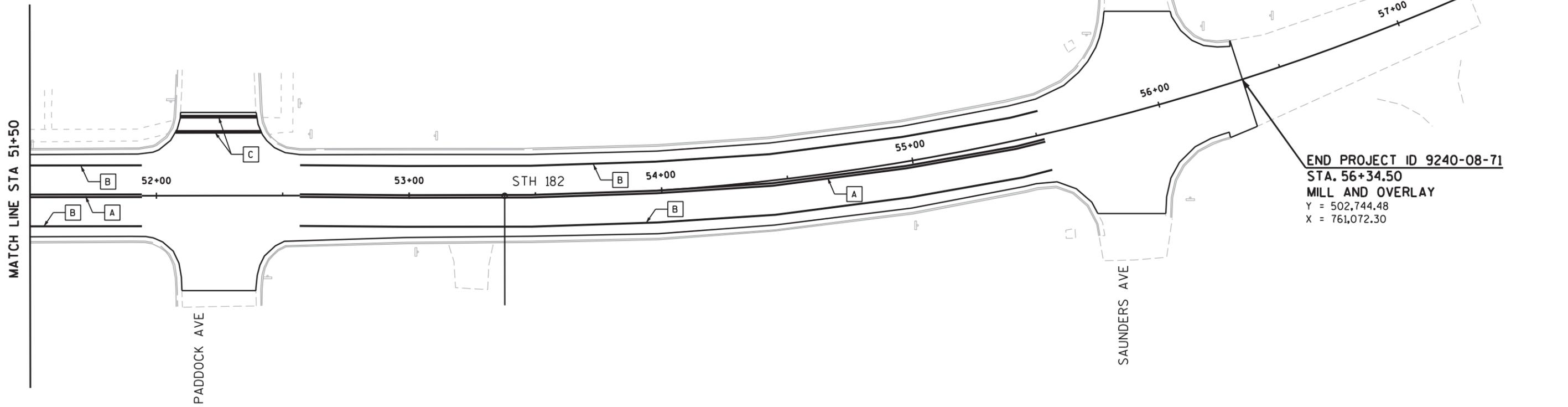
MATCH LINE STA 33+50

MATCH LINE STA 39+50



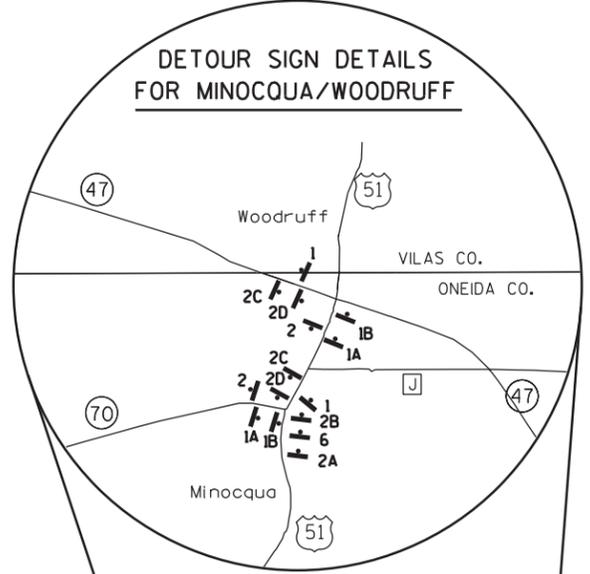
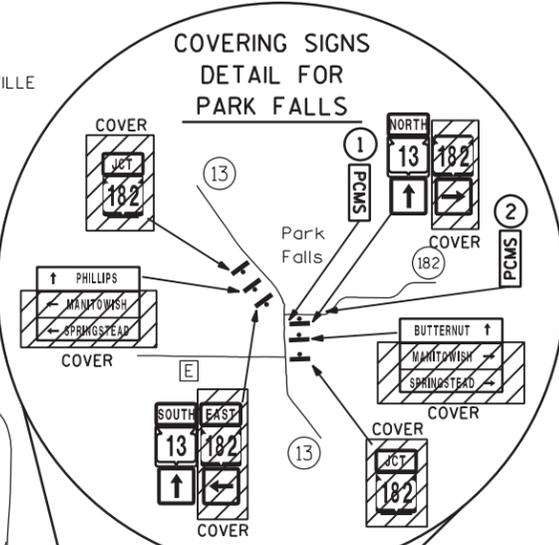
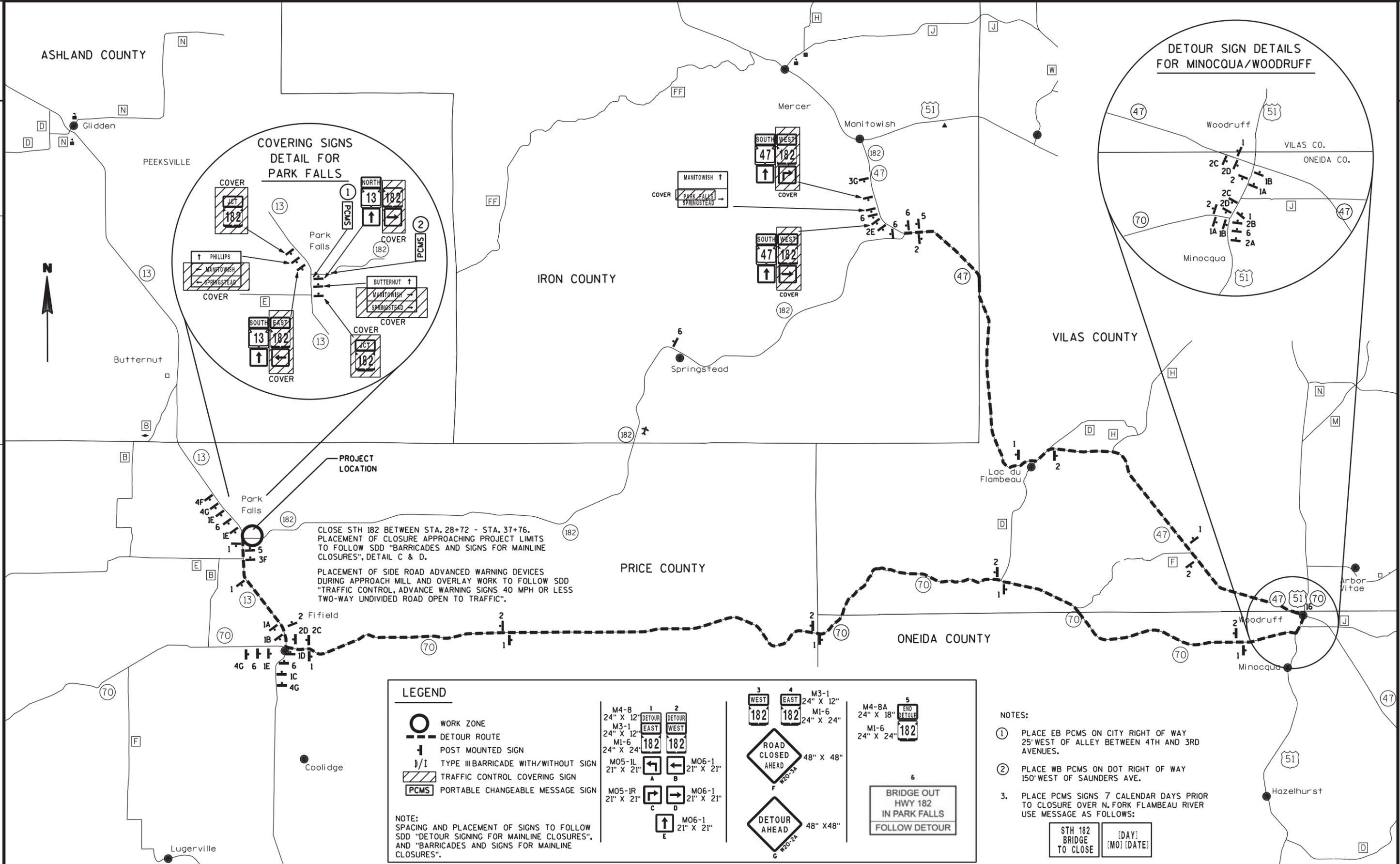
LEGEND

A	PAVEMENT MARKING EPOXY 4-INCH, DOUBLE YELLOW
B	PAVEMENT MARKING EPOXY 4-INCH, WHITE
C	PAVEMENT MARKING CROSSWALK EPOXY 6-INCH
D	PAVEMENT MARKING EPOXY 8-INCH, WHITE
E	PAVEMENT MARKING PARKING STALL EPOXY



END PROJECT ID 9240-08-71  
 STA. 56+34.50  
 MILL AND OVERLAY  
 Y = 502,744.48  
 X = 761,072.30

LEGEND	
A	PAVEMENT MARKING EPOXY 4-INCH, DOUBLE YELLOW
B	PAVEMENT MARKING EPOXY 4-INCH, WHITE
C	PAVEMENT MARKING CROSSWALK EPOXY 6-INCH
D	PAVEMENT MARKING EPOXY 8-INCH, WHITE



CLOSE STH 182 BETWEEN STA. 28+72 - STA. 37+76.  
 PLACEMENT OF CLOSURE APPROACHING PROJECT LIMITS  
 TO FOLLOW SDD "BARRICADES AND SIGNS FOR MAINLINE  
 CLOSURES", DETAIL C & D.

PLACEMENT OF SIDE ROAD ADVANCED WARNING DEVICES  
 DURING APPROACH MILL AND OVERLAY WORK TO FOLLOW SDD  
 "TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 MPH OR LESS  
 TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC".

#### LEGEND

- WORK ZONE
  - DETOUR ROUTE
  - POST MOUNTED SIGN
  - TYPE III BARRICADE WITH/WITHOUT SIGN
  - TRAFFIC CONTROL COVERING SIGN
  - PORTABLE CHANGEABLE MESSAGE SIGN
- NOTE:  
 SPACING AND PLACEMENT OF SIGNS TO FOLLOW  
 SDD "DETOUR SIGNING FOR MAINLINE CLOSURES",  
 AND "BARRICADES AND SIGNS FOR MAINLINE  
 CLOSURES".

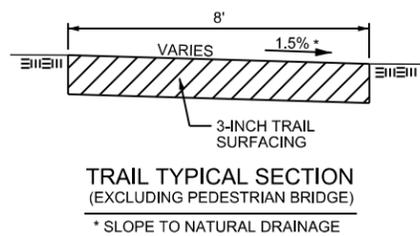
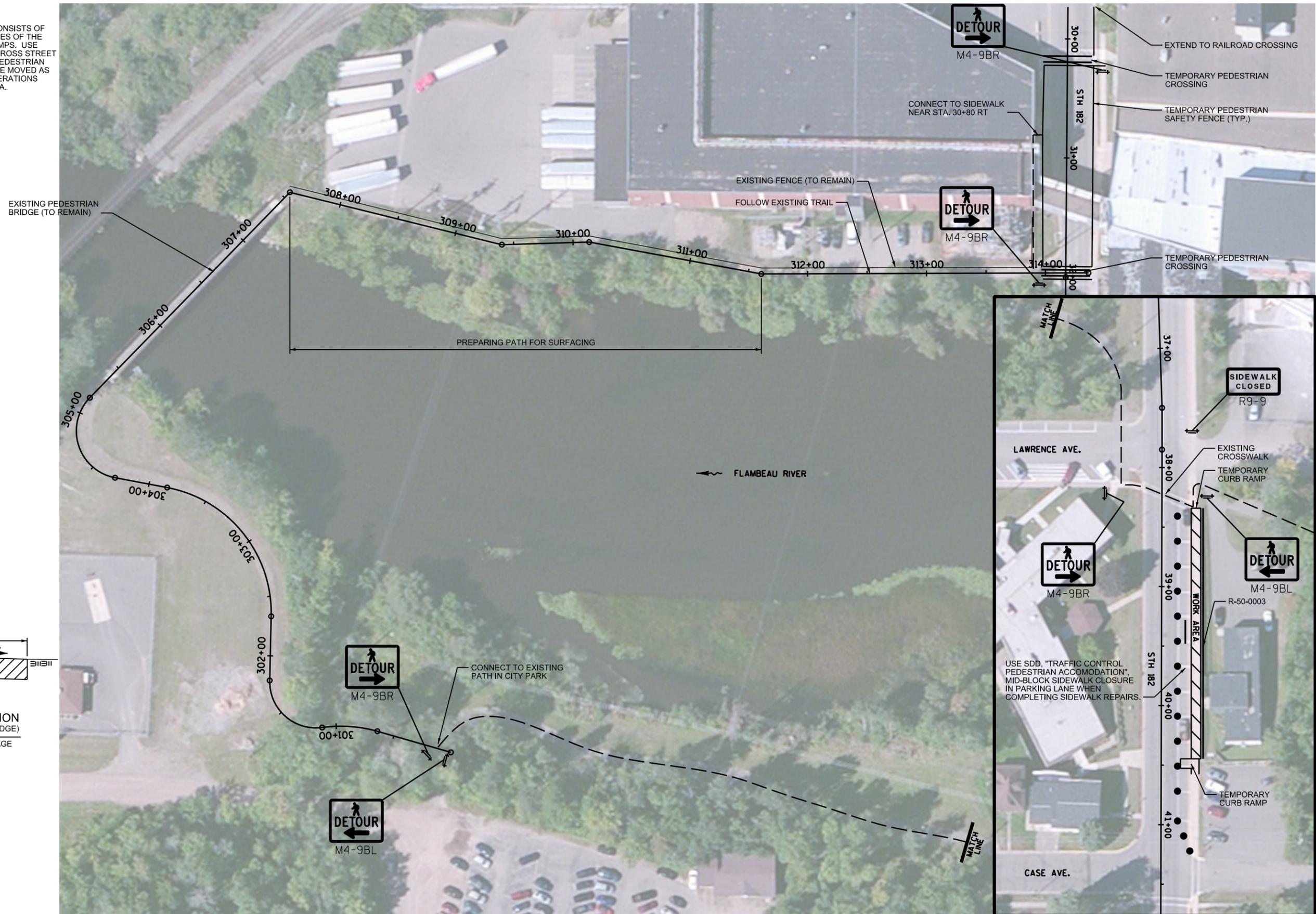
M4-8 24" X 12" M3-1 24" X 12" MI-6 24" X 24"	1 DETOUR EAST 182	2 DETOUR WEST 182	M3-1 24" X 12" MI-6 24" X 24"	M4-BA 24" X 18" MI-6 24" X 24"	5 END DETOUR 182
M05-IL 21" X 21" M05-IR 21" X 21"	A ←	B ←	M06-1 21" X 21" M06-1 21" X 21"	6 BRIDGE OUT HWY 182 IN PARK FALLS FOLLOW DETOUR	
	C →	D →	M06-1 21" X 21"	3 WEST 182	
	E ↑			4 EAST 182	
				ROAD CLOSED AHEAD 48" X 48"	
				DETOUR AHEAD 48" X 48"	

- NOTES:
1. PLACE EB PCMS ON CITY RIGHT OF WAY 25' WEST OF ALLEY BETWEEN 4TH AND 3RD AVENUES.
  2. PLACE WB PCMS ON DOT RIGHT OF WAY 150' WEST OF SAUNDERS AVE.
  3. PLACE PCMS SIGNS 7 CALENDAR DAYS PRIOR TO CLOSURE OVER N. FORK FLAMBEAU RIVER USE MESSAGE AS FOLLOWS:

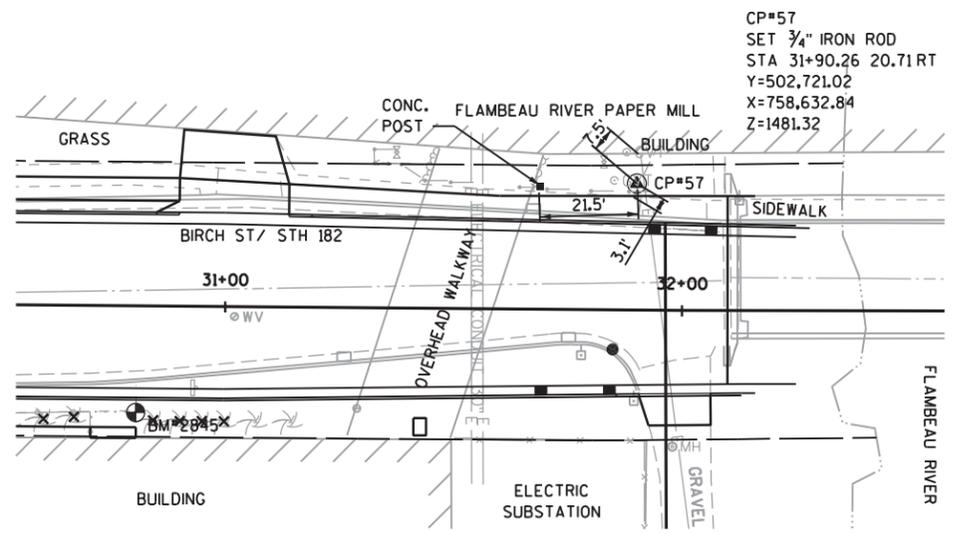
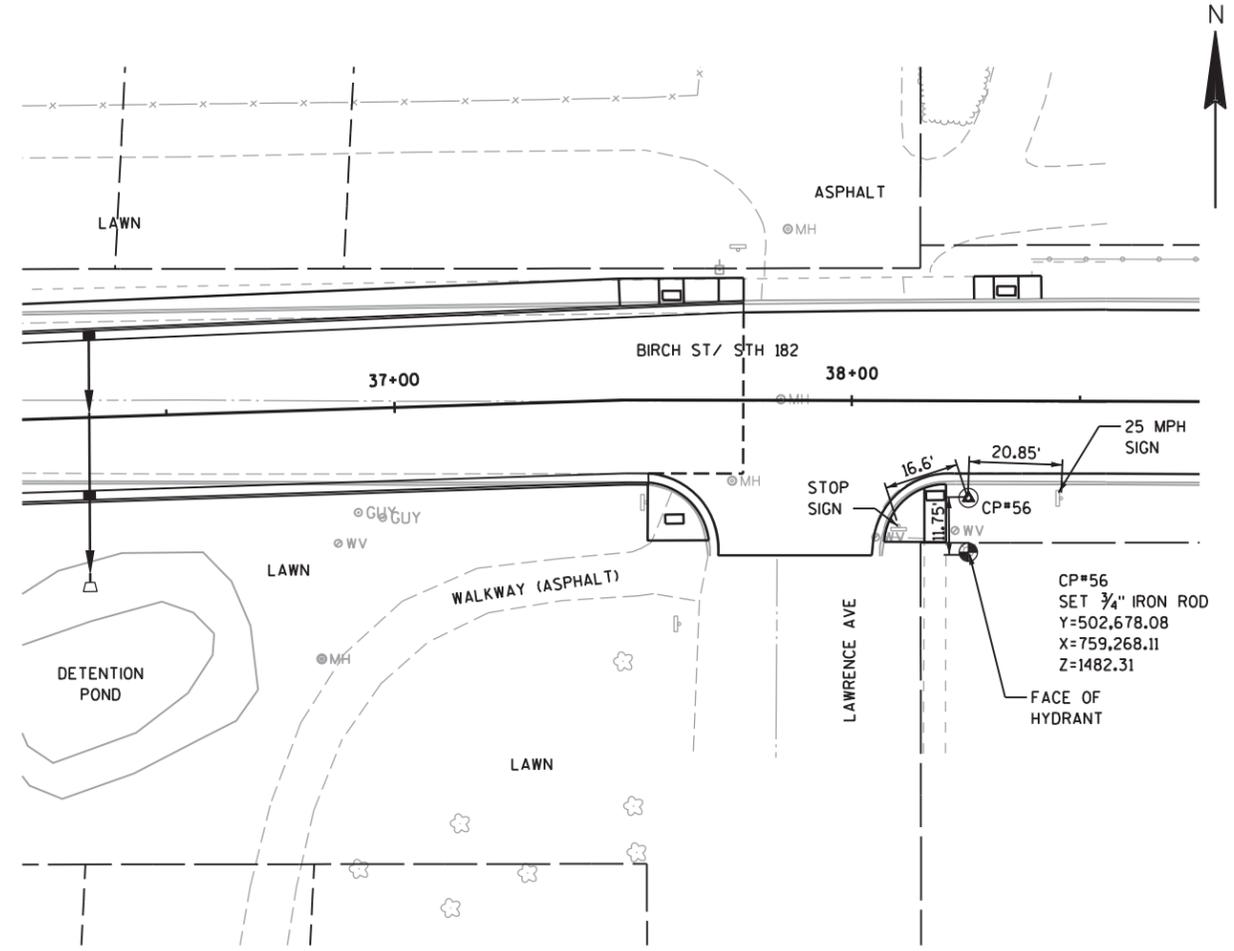
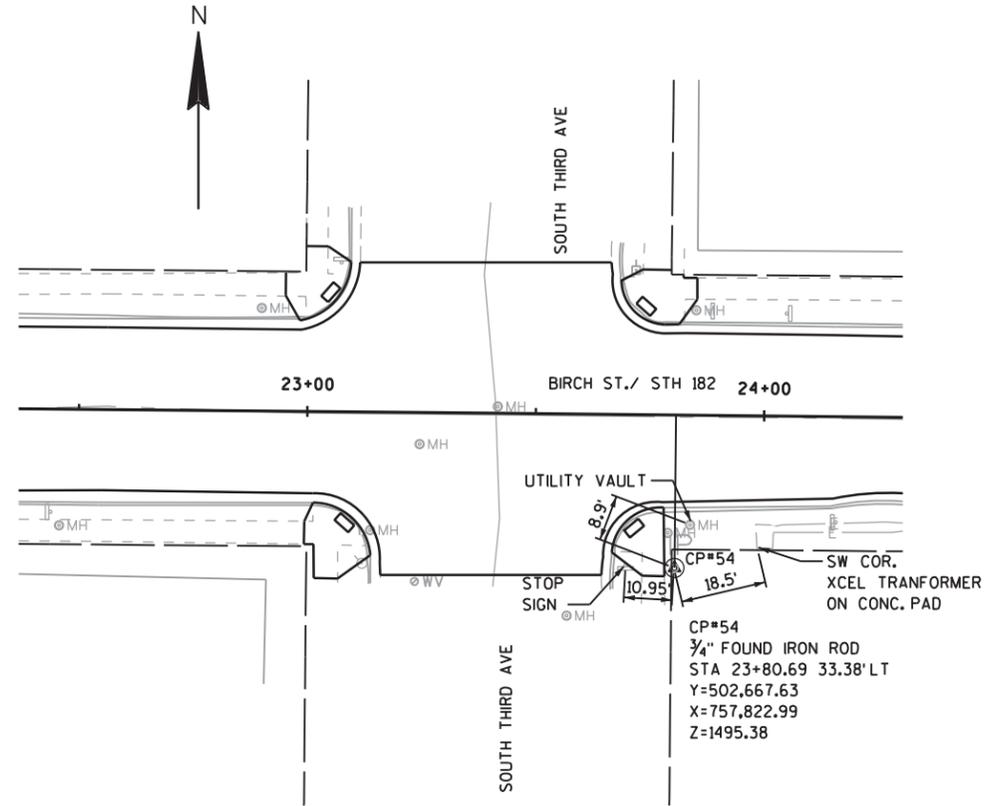
STH 182  
BRIDGE  
TO CLOSE

[DAY]  
[MO] [DATE]

NOTE:  
 TEMPORARY PEDESTRIAN CROSSING CONSISTS OF  
 TEMPORARY CURB RAMPS ON BOTH SIDES OF THE  
 STREET WHEN NOT USING EXISTING RAMPS. USE  
 TEMPORARY PEDESTRIAN ACCESS TO CROSS STREET  
 AS SHOWN IN SDD, "TRAFFIC CONTROL, PEDESTRIAN  
 ACCOMMODATION". CROSSING SHALL BE MOVED AS  
 NEEDED TO ALLOW CONSTRUCTION OPERATIONS  
 TO PROCEED THROUGH THE WORK AREA.



NOT TO SCALE



DATE 27SEP16

## ESTIMATE OF QUANTITIES

LINE NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	9240-08-70 QUANTITY	9240-08-71 QUANTITY
0010	201.0110	Clearing	SY	615.000	615.000	
0020	201.0210	Grubbing	SY	615.000	615.000	
0030	203.0700.S	Removing Old Structure Over Waterway With Debris Capture System (station) 01. Station 33+55, 7' LT	LS	1.000	1.000	
0040	204.0110	Removing Asphaltic Surface	SY	135.000	30.000	105.000
0050	204.0115	Removing Asphaltic Surface Butt Joints	SY	185.000	185.000	
0060	204.0120	Removing Asphaltic Surface Milling	SY	11,645.000		11,645.000
0070	204.0150	Removing Curb & Gutter	LF	1,920.000	1,190.000	730.000
0080	204.0155	Removing Concrete Sidewalk	SY	825.000	405.000	420.000
0090	204.0195	Removing Concrete Bases	EACH	1.000	1.000	
0100	204.0220	Removing Inlets	EACH	5.000	5.000	
0110	204.0245	Removing Storm Sewer (size) 01. 12-Inch	LF	64.000	64.000	
0120	204.0245	Removing Storm Sewer (size) 02. 18-Inch	LF	21.000	21.000	
0130	204.0245	Removing Storm Sewer (size) 03. 29 X 45-Inch Horizontal Elliptical	LF	92.000	92.000	
0140	205.0100	Excavation Common	CY	1,948.000	1,948.000	
0150	206.1000	Excavation for Structures Bridges (structure) 01. B-50-0082	LS	1.000	1.000	
0160	209.0200.S	Backfill Controlled Low Strength	CY	140.000	140.000	
0170	209.1100	Backfill Granular Grade 1	CY	175.000	172.000	3.000
0180	210.1500	Backfill Structure Type A	TON	275.000	275.000	
0190	213.0100	Finishing Roadway (project) 01. 9240-08-70	EACH	1.000	1.000	
0200	213.0100	Finishing Roadway (project) 02. 9240-08-71	EACH	1.000		1.000
0210	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	2,100.000	2,100.000	
0220	415.0080	Concrete Pavement 8-Inch	SY	6.000	6.000	
0230	415.0410	Concrete Pavement Approach Slab	SY	124.000	124.000	
0240	416.0160	Concrete Driveway 6-Inch	SY	48.000	48.000	
0250	440.4410	Incentive IRI Ride	DOL	2,688.000	683.000	2,005.000
0260	450.4000	HMA Cold Weather Paving	TON	2,130.000	790.000	1,340.000
0270	455.0605	Tack Coat	GAL	1,050.000	230.000	820.000
0280	460.2000	Incentive Density HMA Pavement	DOL	1,364.000	506.000	858.000
0290	460.5224	HMA Pavement 4 LT 58-28 S	TON	2,130.000	790.000	1,340.000
0300	465.0120	Asphaltic Surface Driveways and Field Entrances	TON	5.000	5.000	
0310	502.0100	Concrete Masonry Bridges	CY	722.000	722.000	
0320	502.3200	Protective Surface Treatment	SY	1,670.000	1,670.000	
0330	503.0146	Prestressed Girder Type I 45W-Inch	LF	1,395.000	1,395.000	
0340	505.0400	Bar Steel Reinforcement HS Structures	LB	28,625.000	28,625.000	
0350	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	109,730.000	109,730.000	
0360	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	30.000	30.000	
0370	506.4000	Steel Diaphragms (structure) 01. B-50-0082	EACH	24.000	24.000	
0380	511.1200	Temporary Shoring (structure) 01. B-50-0082	SF	200.000	200.000	
0390	513.7016	Railing Steel Type C3 (structure) 01. B-50-0082	LF	610.000	610.000	
0400	516.0500	Rubberized Membrane Waterproofing	SY	26.000	26.000	
0410	517.1015.S	Concrete Staining Multi-Color (structure) 01. B-50-0082	SF	2,580.000	2,580.000	
0420	517.1050.S	Architectural Surface Treatment (structure) 01. B-50-0082	SF	1,380.000	1,380.000	

3

3

DATE 27SEP16

## ESTIMATE OF QUANTITIES

LINE NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	9240-08-70 QUANTITY	9240-08-71 QUANTITY
0430	517.1050.S	Architectural Surface Treatment (structure) 02. Traffic Face B-50-0082	SF	1,200.000	1,200.000	
0440	522.1018	Apron Endwalls for Culvert Pipe Reinforced Concrete 18-Inch	EACH	1.000	1.000	
0450	523.0529	Apron Endwalls for Culvert Pipe Reinforced Concrete Horizontal Elliptical 29x45-Inch	EACH	1.000	1.000	
0460	550.0020	Pre-Boring Rock or Consolidated Materials	LF	329.000	329.000	
0470	550.1125	Piling Steel HP 12-Inch X 74 Lb	LF	355.000	355.000	
0480	601.0409	Concrete Curb & Gutter 30-Inch Type A	LF	30.000	30.000	
0490	601.0411	Concrete Curb & Gutter 30-Inch Type D	LF	1,898.000	1,168.000	730.000
0500	602.0405	Concrete Sidewalk 4-Inch	SF	6,570.000	3,950.000	2,620.000
0510	602.0505	Curb Ramp Detectable Warning Field Yellow	SF	260.000	40.000	220.000
0520	602.1500	Concrete Steps	SF	40.000	40.000	
0530	606.0300	Riprap Heavy	CY	180.000	180.000	
0540	606.0700	Grouted Riprap Heavy	CY	15.000	15.000	
0550	608.0312	Storm Sewer Pipe Reinforced Concrete Class III 12-Inch	LF	57.000	57.000	
0560	608.0318	Storm Sewer Pipe Reinforced Concrete Class III 18-Inch	LF	56.000	56.000	
0570	610.0129	Storm Sewer Pipe Reinforced Concrete Horizontal Elliptical Class HE-III 29x45-Inch	LF	92.000	92.000	
0580	611.0530	Manhole Covers Type J	EACH	1.000	1.000	
0590	611.0639	Inlet Covers Type H-S	EACH	6.000	6.000	
0600	611.1230	Catch Basins 2x3-FT	EACH	6.000	6.000	
0610	611.2006	Manholes 6-FT Diameter	EACH	1.000	1.000	
0620	611.8110	Adjusting Manhole Covers	EACH	4.000	4.000	
0630	611.8115	Adjusting Inlet Covers	EACH	2.000	2.000	
0640	611.8120.S	Cover Plates Temporary	EACH	6.000	6.000	
0650	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	230.000	230.000	
0660	616.0700.S	Fence Safety	LF	200.000	100.000	100.000
0670	619.1000	Mobilization	EACH	1.000	0.900	0.100
0680	621.0100	Landmark Reference Monuments	EACH	12.000	12.000	
0690	624.0100	Water	MGAL	40.000	40.000	
0700	625.0100	Topsoil	SY	940.000	930.000	10.000
0710	627.0200	Mulching	SY	70.000	60.000	10.000
0720	628.1504	Silt Fence	LF	765.000	765.000	
0730	628.1520	Silt Fence Maintenance	LF	1,530.000	1,530.000	
0740	628.1550	Silt Screen	LF	90.000	90.000	
0750	628.1905	Mobilizations Erosion Control	EACH	5.000	4.000	1.000
0760	628.1910	Mobilizations Emergency Erosion Control	EACH	6.000	4.000	2.000
0770	628.2008	Erosion Mat Urban Class I Type B	SY	930.000	930.000	
0780	628.6005	Turbidity Barriers	SY	680.000	680.000	
0790	628.7005	Inlet Protection Type A	EACH	8.000	8.000	
0800	628.7010	Inlet Protection Type B	EACH	2.000		2.000
0810	628.7015	Inlet Protection Type C	EACH	48.000	8.000	40.000
0820	628.7570	Rock Bags	EACH	25.000	25.000	
0830	629.0210	Fertilizer Type B	CWT	3.200	3.200	
0840	630.0120	Seeding Mixture No. 20	LB	55.000	55.000	
0850	630.0140	Seeding Mixture No. 40	LB	35.000	34.000	1.000
0860	631.0300	Sod Water	MGAL	22.000	20.000	2.000
0870	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	31.000	4.000	27.000

DATE 27SEP16

## ESTIMATE OF QUANTITIES

LINE NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	9240-08-70 QUANTITY	9240-08-71 QUANTITY
0880	637.2210	Signs Type II Reflective H	SF	172.840	24.570	148.270
0890	637.2230	Signs Type II Reflective F	SF	31.660	24.080	7.580
0900	638.2602	Removing Signs Type II	EACH	31.000	3.000	28.000
0910	638.3000	Removing Small Sign Supports	EACH	21.000	1.000	20.000
0920	642.5001	Field Office Type B	EACH	1.000	1.000	
0930	643.0100	Traffic Control (project) 01. 9240-08-70	EACH	1.000	1.000	
0940	643.0100	Traffic Control (project) 02. 9240-08-71	EACH	1.000		1.000
0950	643.0300	Traffic Control Drums	DAY	9,660.000	2,760.000	6,900.000
0960	643.0420	Traffic Control Barricades Type III	DAY	3,036.000	3,036.000	
0970	643.0705	Traffic Control Warning Lights Type A	DAY	3,036.000	3,036.000	
0980	643.0900	Traffic Control Signs	DAY	4,692.000	1,242.000	3,450.000
0990	643.0920	Traffic Control Covering Signs Type II	EACH	9.000	9.000	
1000	643.1000	Traffic Control Signs Fixed Message	SF	224.000	224.000	
1010	643.1050	Traffic Control Signs PCMS	DAY	28.000	28.000	
1020	643.2000	Traffic Control Detour (project) 01. 9240-08-70	EACH	1.000	1.000	
1030	643.3000	Traffic Control Detour Signs	DAY	22,770.000	22,770.000	
1040	644.1410.S	Temporary Pedestrian Surface Asphalt	SF	75.000	50.000	25.000
1050	644.1420.S	Temporary Pedestrian Surface Plywood	SF	150.000	100.000	50.000
1060	644.1430.S	Temporary Pedestrian Surface Plate	SF	150.000	100.000	50.000
1070	644.1601.S	Temporary Curb Ramp	EACH	6.000	4.000	2.000
1080	644.1616.S	Temporary Pedestrian Safety Fence	LF	720.000	500.000	220.000
1090	645.0111	Geotextile Type DF Schedule A	SY	8.000	8.000	
1100	645.0120	Geotextile Type HR	SY	390.000	390.000	
1110	646.0106	Pavement Marking Epoxy 4-Inch	LF	10,230.000	3,515.000	6,715.000
1120	646.0126	Pavement Marking Epoxy 8-Inch	LF	65.000		65.000
1130	647.0110	Pavement Marking Railroad Crossings Epoxy	EACH	2.000	1.000	1.000
1140	647.0166	Pavement Marking Arrows Epoxy Type 2	EACH	1.000		1.000
1150	647.0656	Pavement Marking Parking Stall Epoxy	LF	130.000		130.000
1160	647.0766	Pavement Marking Crosswalk Epoxy 6-Inch	LF	1,345.000	145.000	1,200.000
1170	650.4000	Construction Staking Storm Sewer	EACH	7.000	7.000	
1180	650.4500	Construction Staking Subgrade	LF	620.000	620.000	
1190	650.5000	Construction Staking Base	LF	620.000	620.000	
1200	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	1,198.000	1,198.000	
1210	650.8000	Construction Staking Resurfacing Reference	LF	2,552.000		2,552.000
1220	650.8500	Construction Staking Electrical Installations (project) 01. 9240-08-70	LS	1.000	1.000	
1230	650.9910	Construction Staking Supplemental Control (project) 01. 9240-08-70	LS	1.000	1.000	
1240	650.9910	Construction Staking Supplemental Control (project) 02. 9240-08-71	LS	1.000		1.000
1250	650.9920	Construction Staking Slope Stakes	LF	620.000	620.000	
1260	652.0125	Conduit Rigid Metallic 2-Inch	LF	48.000	48.000	
1270	652.0225	Conduit Rigid Nonmetallic Schedule 40 2-Inch	LF	1,523.000	1,523.000	
1280	652.0325	Conduit Rigid Nonmetallic Schedule 80 2-Inch	LF	52.000	52.000	
1290	652.0700.S	Install Conduit into Existing Item	EACH	1.000	1.000	
1300	653.0140	Pull Boxes Steel 24x42-Inch	EACH	3.000	3.000	
1310	653.0222	Junction Boxes 18x12x6-Inch	EACH	4.000	4.000	
1320	654.0105	Concrete Bases Type 5	EACH	2.000	2.000	
1330	655.0610	Electrical Wire Lighting 12 AWG	LF	4,140.000	4,140.000	

DATE 27SEP16

E S T I M A T E O F Q U A N T I T I E S

LINE NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	9240-08-70 QUANTITY	9240-08-71 QUANTITY
1340	655.0615	Electrical Wire Lighting 10 AWG	LF	2,634.000	2,634.000	
1350	657.0255	Transformer Bases Breakaway 11 1/2-Inch Bolt Circle	EACH	2.000	2.000	
1360	657.0322	Poles Type 5-Aluminum	EACH	4.000	4.000	
1370	657.0610	Luminaire Arms Single Member 4 1/2-Inch Clamp 6-FT	EACH	4.000	4.000	
1380	657.6005.S	Anchor Assemblies Light Poles on Structures	EACH	2.000	2.000	
1390	659.1115	Luminaires Utility LED A	EACH	4.000	4.000	
1400	690.0150	Sawing Asphalt	LF	1,854.000	244.000	1,610.000
1410	690.0250	Sawing Concrete	LF	1,508.000	52.000	1,456.000
1420	999.1500.S	Crack and Damage Survey	LS	1.000	1.000	
1430	ASP.1TOA	On-the-Job Training Apprentice at \$5.00/HR	HRS	2,000.000	1,400.000	600.000
1440	ASP.1TOG	On-the-Job Training Graduate at \$5.00/HR	HRS	1,260.000	880.000	380.000
1450	SPV.0030	Special 01. Fertilizer for Lawn Type Turf	CWT	0.600	0.400	0.200
1460	SPV.0060	Special 01. Adjusting Water Valve Boxes	EACH	2.000	2.000	
1470	SPV.0060	Special 02. Utility Line Opening (ULO)	EACH	4.000	4.000	
1480	SPV.0060	Special 03. Removal and Salvage of Light Pole Assemblies	EACH	12.000	12.000	
1490	SPV.0060	Special 04. Lighting Assemblies Decorative	EACH	7.000	7.000	
1500	SPV.0060	Special 05. Remove Flashing Beacon	EACH	2.000	2.000	
1510	SPV.0060	Special 06. Moving Bike Rack	EACH	1.000	1.000	
1520	SPV.0060	Special 07. Tree Trimming	EACH	5.000	5.000	
1530	SPV.0090	Special 01. Drilled Shaft Foundation 36-Inch ***	LF	183.000	183.000	
1540	SPV.0090	Special 02. Railing Pedestrian Steel	LF	11.000	11.000	
1550	SPV.0090	Special 03. Preparing Trail for Surfacing	LF	450.000	450.000	
1560	SPV.0090	Special 04. Move Precast Concrete Barrier	LF	120.000	120.000	
1570	SPV.0090	Special 05. Remove Railing	LF	40.000	40.000	
1580	SPV.0105	Special 01. Remove and Repaint Railing, R-50-3	LS	1.000		1.000
1590	SPV.0105	Special 02. Removal of Conduit and Wire	LS	1.000	1.000	
1600	SPV.0105	Special 03. Seismograph/Vibration Monitoring	LS	1.000	1.000	
1610	SPV.0105	Special 04. Utility Line Opening (ULO) Water Main at Bridge	LS	1.000	1.000	
1620	SPV.0165	Special 01. Cut-Stone Boulders	SF	72.000	72.000	
1630	SPV.0165	Special 02. Coarse Aggregate Stone Mulch	SF	70.000	70.000	
1640	SPV.0180	Special 01. Trail Surfacing	SY	1,100.000	1,100.000	
1650	SPV.0180	Special 02. Preparing Topsoil for Lawn Type Turf	SY	420.000	410.000	10.000
1660	SPV.0195	Special 01. Exc, Haul, and Disposal of Contam Sed & Dewtrng of Contam Set	TON	170.000	170.000	

3

3

CLEARING AND GRUBBING ITEMS

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	201.0110 CLEARING SY	201.0210 GRUBBING SY
0010	9240-08-70	30+55	-	31+25	STH 182 RT	40	40
		32+05	-	32+40	STH 182 RT	125	125
		34+95	-	36+00	STH 182 RT	450	450
9240-08-70 TOTALS:						615	615
PROJECT TOTALS:						615	615

REMOVING ASPHALTIC SURFACE ITEMS

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	204.0110 REMOVING ASPHALTIC SURFACE SY	204.0115 REMOVING ASPHALTIC SURFACE BUTT JOINTS SY	204.0120 REMOVING ASPHALTIC SURFACE MILLING SY
0010	9240-08-70	28+74	-	30+45	STH 182 RT	20	--	--
		37+55	-	37+70	STH 182 LT	10	--	--
9240-08-70 TOTAL:						30	0	0
0010	9240-08-71	21+82	-	28+74	STH 182 MAINLINE	--	85	3290
		21+82	-	28+74	3-FT CURB SPOT REPAIRS	6	--	--
		21+82	-	28+74	CURB RAMP IMPROVEMENTS	31	--	--
		28+20	-	28+40	LT, ASPHALT PARKING LOT	5	--	--
		37+76	-	56+35	STH 182 MAINLINE	--	100	8355
		37+76	-	56+35	3-FT CURB SPOT REPAIRS	15	--	--
		37+76	-	56+35	CURB RAMP IMPROVEMENTS	48	--	--
9240-08-71 TOTAL:						105	185	11645
PROJECT TOTAL:						135	185	11645

REMOVING CURB & GUTTER

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	204.0150 REMOVING CURB & GUTTER LF
0010	9240-08-70	28+74	-	32+10	STH 182 LT	335
		28+74	-	31+94	STH 182 RT	320
		35+00	-	37+76	STH 182 LT	280
		35+00	-	37+55	STH 182 RT	255
9240-08-70 TOTAL:						1190
0010	9240-08-71	21+82	-	28+74	3-FT CURB SPOT REPAIRS	100
		37+76	-	56+35	3-FT CURB SPOT REPAIRS	275
		21+82	-	28+74	CURB RAMP IMPROVEMENTS	140
		37+76	-	56+35	CURB RAMP IMPROVEMENTS	215
9240-08-71 TOTAL:						730
PROJECT TOTAL:						1920

REMOVING CONCRETE SIDEWALK

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	204.0155 REMOVING CONCRETE SIDEWALK SY
0010	9240-08-70	28+74	-	32+10	STH 182 LT	200
		30+14	-	30+80	STH 182 RT, MILL STEP REMOVAL	50
		35+00	-	37+76	STH 182 LT	155
9240-08-70 TOTAL:						405
0010	9240-08-71	28+19	-	28+42	STH 182 LT	15
		38+39	-	40+48	3-FT SIDEWALK JOINT REPAIRS	150
		21+82	-	28+74	CURB RAMP IMPROVEMENTS	80
		37+76	-	56+35	CURB RAMP IMPROVEMENTS	175
9240-08-71 TOTAL:						420
PROJECT TOTAL:						825

REMOVING INLETS

CATEGORY	PROJECT	STATION	LOCATION	204.0220 REMOVING INLETS EACH
0010	9240-08-70	31+26	RT	1
		31+68	LT	1
		31+75	RT	1
		36+33	LT	1
		36+33	RT	1
9240-08-70 TOTAL:				5
PROJECT TOTAL:				5

STREET LIGHTING ASSEMBLY REMOVAL ITEMS

CATEGORY	PROJECT	NUMBER	STATION	OFFSET	204.0195 REMOVING CONCRETE BASES EACH	SPV.0060.03 REMOVAL AND SALVAGE OF LIGHT POLE ASSEMBLIES EACH
0020	9240-08-70	EX-LP1	31+78.0	10.0' RT	1	1
		EX-LP2	32+12.7	24.0' LT	-	1
		EX-LP3	33+04.0	24.0' LT	-	1
		EX-LP4	34+06.8	24.0' LT	-	1
		EX-LP5	34+98.1	24.0' LT	-	1
0030	9240-08-70	LP-1	20+59.9	22.5' LT	--	1
		LP-2	21+99.3	23.5' RT	--	1
		LP-3	23+71.7	31.5' LT	--	1
		LP-4	24+34.9	24.1' RT	--	1
		LP-5	26+25.2	23.7' LT	--	1
		LP-6	28+27.0	21.0' RT	--	1
		LP-7	29+49.8	23.3' LT	--	1
9240-08-70 TOTALS:					1	12
PROJECT TOTALS:					1	12

EXCAVATION & BORROW

Division	From/To Station	Location	205.0100 Common Excavation (1)		Salvaged/Unusable Pavement Material (4)	Available Material (5)	Unexpanded Fill	Expanded Fill (6)	Mass Ordinate +/- (7)	Waste	Borrow	Comment:
			Cut (2)	EBS Excavation (3)								
1	28+54 - 32+25	STH 182	1,044	0	0	1044	0	0	1044	1044	0	
	35+07 - 37+76	STH 182	805	0	0	805	6	8	797	797	0	
	ULO WASTE MATERIAL	STH 182	100	0	0	100	0	0	100	100	0	
Division 1 Subtotal			1948	0	0	1948	6	8	1941	1941	0	
Grand Total Project 9240-08-70			1948	0	0	1948	6	8	1941	1941	0	
PROJECT 9240-08-70 Total Common Exc			1,948									

Notes:

- 1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- 2) Salvaged/Unusable Pavement Material is included in Cut.
- 3) EBS Excavation to be backfilled with Select Crushed material.
- 4) Salvaged/Unusable Pavement Material
- 5) Available Material = Cut - Salvaged/Unusable Pavement Material
- 6) Expanded Fill. Factor = 1.30
- 7) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.

REMOVING STORM SEWER ITEMS

CATEGORY	PROJECT	STATION	-	STATION	204.0245.01	204.0245.02	204.0245.03
					REMOVING STORM SEWER 12-INCH LF	REMOVING STORM SEWER 18-INCH LF	REMOVING STORM SEWER 29"x45" HE LF
0010	9240-08-70	31+26, RT	-	31+75, RT	--	--	47
		31+68, LT	-	31+75, RT	27	--	--
		31+75, RT	-	32+18, RT (1)	--	--	45
		36+33, LT	-	36+33, RT	37	--	--
		36+33, RT	-	36+33, RT (1)	--	21	--
9240-08-70 TOTALS:					64	21	92
PROJECT TOTALS:					64	21	92

(1) - INCLUDES OUTLET APRON ENDWALL  
ALL STORM SEWER IS REINFORCED CONCRETE PIPE.

BASE AGGREGATE DENSE

CATEGORY	PROJECT	STATION	-	STATION	305.0120
					BASE AGGREGATE DENSE 1 1/4-INCH TON
0010	9240-08-70	28+74	-	32+25	1175
		35+07	-	37+76	900
		TEMP CROSSWALK BASE			25
9240-08-70 TOTAL:					2100
PROJECT TOTAL:					2100

BACKFILL GRANULAR

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	209.1100
						BACKFILL GRANULAR GRADE 1 CY
0010	9240-08-70	28+74	-	32+25	SIDEWALK LT	35
		30+07	-	30+81	SIDEWALK RT	9
		35+18	-	37+76	SIDEWALK LT	28
		UNDISTRIBUTED			STORM SEWER	100
9240-08-70 TOTAL:						172
0010	9240-08-71	28+18	-	28+42	SIDEWALK LT	3
9240-08-71 TOTAL:						3
PROJECT TOTAL:						175

CONCRETE PAVEMENT ITEMS

CATEGORY	PROJECT	LOCATION	415.0080	415.0410
			CONCRETE PAVEMENT 8-INCH SY	CONCRETE PAVEMENT APPROACH SLAB SY
0010	9240-08-70	B-50-0082 WEST APPR.	3	62
		B-50-0082 EAST APPR.	3	62
9240-08-70 TOTALS:			6	124
PROJECT TOTALS:			6	124

CONCRETE DRIVEWAY

CATEGORY	PROJECT	STATION	LOCATION	416.0160 CONCRETE DRIVEWAY 6-INCH SY
0010	9240-08-70	31+00	DRIVEWAY LT	48
9240-08-70 TOTAL:				48
PROJECT TOTAL:				48

ASPHALTIC PAVEMENT ITEMS

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	455.0605 TACK COAT GAL (1)	460.5224 HMA PAVEMENT 4 LT 58-28 S TON	465.0120 ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES TON
0010	9240-08-70	28+74	-	32+11	STH 182	135	460	--
		35+22	-	37+76	STH 182	95	330	--
		DRIVEWAYS				--	--	5
9240-08-70 TOTALS:						230	790	5
0010	9240-08-71	21+82	-	28+74	STH 182	230	380	--
		37+76	-	57+32	STH 182	590	960	--
9240-08-71 TOTALS:						820	1340	0
TOTALS:						1050	2130	5

(1) - TACK COAT APPLICATION RATE: 0.05 GAL/SY, EXCEPT ON MILLED SURFACES AT RATE 0.07 GAL/SY.

APRON ENDWALL ITEMS

CATEGORY	PROJECT	STATION	LOCATION	522.1018 APRON ENDWALLS FOR CULVERT PIPE REINFORCED CONCRETE 18-INCH EACH	523.0529 APRON ENDWALLS FOR CULVERT PIPE REINFORCED CONCRETE HORIZONTAL ELLIPTICAL 29x45-INCH EACH
0010	9240-08-70	32+22.8	29.5' RT	--	1
		36+32.1	37.0' RT	1	--
9240-08-70 TOTALS:					1
PROJECT TOTALS:					1

CONCRETE CURB & GUTTER ITEMS

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	601.0409 CONCRETE CURB & GUTTER 30-INCH TYPE A LF	601.0411 CONCRETE CURB & GUTTER 30-INCH TYPE D LF
0010	9240-08-70	28+74	-	32+11	LT	--	337
		32+11	-	32+26	LT	15	--
		28+74	-	32+13	RT	--	340
		35+07	-	35+22	LT	15	--
		35+18	-	37+76	LT	--	254
		35+18	-	37+55	RT	--	237
9240-08-70 TOTAL:						30	1168
0010	9240-08-71	21+82	-	28+74	3-FT SPOT REPAIRS	--	100
		37+76	-	57+32	3-FT SPOT REPAIRS	--	275
		21+82	-	28+74	CURB RAMP IMPROVEMENTS	--	140
		37+76	-	56+35	CURB RAMP IMPROVEMENTS	--	215
9240-08-71 TOTAL:						0	730
TOTAL:						30	1898

CONCRETE SIDEWALK ITEMS

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	602.0405 CONCRETE SIDEWALK 4-INCH SF	602.0505 CURB RAMP DETECTABLE WARNING FIELD YELLOW SF	602.1500 CONCRETE STEPS SF
0010	9240-08-70	28+74	-	32+25	SIDEWALK LT	1910	20	--
		30+09	-	30+81	SIDEWALK RT	435	10	--
				30+55	STEPS RT	--	--	40
		35+07	-	37+76	SIDEWALK LT	1605	10	--
9240-08-70 TOTALS:						3950	40	40
0010	9240-08-71	28+18	-	28+42	SIDEWALK LT	115	10	--
		21+82	-	28+74	3-FT SPOT REPAIRS	205	--	--
		37+76	-	57+32	3-FT SPOT REPAIRS	620	--	--
		21+82	-	28+74	CURB RAMP IMPROVEMENTS	700	70	--
		37+76	-	56+35	CURB RAMP IMPROVEMENTS	980	140	--
9240-08-71 TOTALS:						2620	220	0
TOTALS:						6570	260	40

ADJUSTING MANHOLES, INLETS, AND WATER VALVES

CATEGORY	PROJECT	STATION	LOCATION	611.8110	611.8115	SPV.0060.01
				ADJUSTING MANHOLE COVERS EACH	ADJUSTING INLET COVERS EACH	ADJUSTING WATER VALVE BOXES EACH
0010	9240-08-70	28+85	LT	--	1	--
		28+85	RT	1	1	--
		30+03	RT	1	--	--
		31+77	RT	1	--	--
0040	9240-08-70	30+45	RT	1	--	--
		31+02	RT	--	--	1
		31+29	RT	--	--	1
9240-08-70 TOTALS:				4	2	2
PROJECT TOTALS:				4	2	2

LANDMARK REFERENCE MONUMENTS

CATEGORY	PROJECT	COMMENTS	621.0100
			LANDMARK REFERENCE MONUMENTS EACH
0010	9240-08-70	SEE PROJECT PLAT 9240-08-20 FOR LOCATION DETAILS	12
9240-08-70 TOTALS:			12
PROJECT TOTALS:			12

STORM SEWER ITEMS

CATEGORY	PROJECT	STRUCTURE	-	STRUCTURE	608.0312	608.0318	610.0129
					STORM SEWER PIPE REINFORCED CONCRETE CLASS III 12-INCH	STORM SEWER PIPE REINFORCED CONCRETE CLASS III 18-INCH	STORM SEWER PIPE REINFORCED CONCRETE HORIZONTAL ELLIPTICAL CLASS HE-III 29x45-INCH
					LF	LF	LF
0010	9240-08-70	EXISTING	-	1.0	--	--	60
		1.2	-	1.1	12	--	--
		1.1	-	1.0	--	8	--
		1.4	-	1.3	10	--	--
		1.3	-	1.0	--	27	--
		1.0	-	AEW	--	--	32
		2.1	-	2.0	35	--	--
		2.0	-	AEW	--	21	--
		9240-08-70 TOTALS:					57
PROJECT TOTALS:					57	56	92

WATER

CATEGORY	PROJECT	DESCRIPTION	624.0100
			WATER MGAL
0010	9240-08-70	COMPACTION DUST CONTROL	20 20
9240-08-70 TOTALS:			40
PROJECT TOTALS:			40

CATCH BASINS, MANHOLES, AND INLETS

CATEGORY	PROJECT	STORM STRUCTURE	STATION	LOCATION	RIM ELEV	TOS ELEV	INVERT ELEV	DEPTH FT (1)	611.2006	611.1230	611.0530	611.0639	611.8120.S	650.4000
									MANHOLES 6-FT DIAMETER EACH	CATCH BASINS 2x3-FT EACH	MANHOLE COVERS TYPE J EACH	INLET COVERS TYPE H-S EACH	COVER PLATES TEMPORARY EACH	CONSTRUCTION STAKING STORM SEWER EACH
0010	9240-08-70	1.0	31+85.0	8.6' RT	1481.08	1479.83	1473.11	6.72	1	--	1	--	--	1
		1.1	31+84.0	17.9' RT	1480.79	1479.75	1476.08	5.67	--	1	--	1	1	1
		1.2	31+69.4	18.2' RT	1480.93	1479.89	1478.00	3.89	--	1	--	1	1	1
		1.3	31+94.0	18.2' LT	1480.72	1479.68	1476.08	5.60	--	1	--	1	1	1
		1.4	32+06.5	18.0' LT	1480.66	1479.62	1477.74	3.88	--	1	--	1	1	1
		2.0	36+32.7	17.5' RT	1478.84	1477.80	1474.20	5.60	--	1	--	1	1	1
		2.1	36+33.7	18.3' LT	1478.86	1477.82	1474.70	5.12	--	1	--	1	1	1
		9240-08-70 TOTALS:									1	6	1	6
PROJECT TOTALS:									1	6	1	6	6	7

(1) - DEPTH INCLUDES 2-FOOT SUMP IN INLETS ONLY.

EROSION CONTROL ITEMS

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	625.0100 TOPSOIL SY	627.0200 MULCHING SY	628.2008 EROSION MAT URBAN CLASS I TYPE B SY	628.7570 ROCK BAGS EACH	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB	630.0140 SEEDING MIXTURE NO. 40 LB	631.0300 SOD WATER MGAL	SPV.0030.01 FERTILIZER FOR LAWN TYPE TURF CWT	SPV.0180.02 PREPARING TOPSOIL FOR LAWN TYPE TURF SY
0010	9240-08-70	28+74	-	37+76	STH 182 LT	205	--	205	--	--	--	6	10	0.2	205
		28+74	-	37+76	STH 182 RT	205	--	205	--	--	--	6	10	0.2	205
		RIVER ACCESS AREA			STH 182 RT	380	--	380	--	0.2	--	7	--	--	--
		WASTE AREA				--	--	--	--	2.0	55	--	--	--	--
		UNDISTRIBUTED				140	60	140	25	1.0	--	15	--	--	--
9240-08-70 TOTALS:						930	60	930	25	3.2	55	34	20	0.4	410
0010	9240-08-71	21+82	-	28+74	3-FT SPOT REPAIRS	5	5	--	--	--	--	0.5	1	0.1	5
		37+76	-	56+35	3-FT SPOT REPAIRS	5	5	--	--	--	--	0.5	1	0.1	5
9240-08-71 TOTALS:						10	10	0	0	0	0	1	2	0.2	10
PROJECT TOTALS:						940	70	930	25	3.2	55	35	22	0.6	420

SILT FENCE ITEMS

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF
0010	9240-08-70	32+05	-	32+38	RT	50	100
		34+92	-	37+80	LT	290	580
		35+35	-	37+80	RT	275	550
		UNDISTRIBUTED				150	300
9240-08-70 TOTALS:						765	1530
PROJECT TOTALS:						765	1530

TURBIDITY BARRIER

CATEGORY	PROJECT	LOCATION	628.1550 SILT SCREEN LF	628.6005 TURBIDITY BARRIER SY
0010	9240-08-70	WEST BANK/EXISTING PIER 1	--	200
		PROPOSED PIER 1	--	200
		EXISTING PIER 2	90	--
		PROPOSED PIER 2/EXISTING PIER 3	--	160
		EAST BANK	--	120
9240-08-70 TOTALS:			90	680
PROJECT TOTALS:			90	680

INLET PROTECTION

CATEGORY	PROJECT	STRUCTURE	STATION	LOCATION	628.7005 INLET PROTECTION TYPE A EACH	628.7010 INLET PROTECTION TYPE B EACH	628.7015 INLET PROTECTION TYPE C EACH
0010	9240-08-70	--	28+85	LT	1	--	1
		--	28+85	RT	1	--	1
		1.1	31+84.0	RT	1	--	1
		1.2	31+69.4	RT	1	--	1
		1.3	31+94.0	LT	1	--	1
		1.4	32+06.5	LT	1	--	1
		2.0	36+32.7	RT	1	--	1
		2.1	36+33.7	LT	1	--	1
9240-08-70 TOTAL:					8	0	8
0010	9240-08-71	--	VARIOUS	EXISTING INLETS	--	2	40
9240-08-71 TOTAL:					0	2	40
PROJECT TOTAL:					8	2	48

SIGNING ITEMS

CATEGORY	PROJECT	STATION	LOCATION	PLAN SIGN		SIGN MESSAGE	634.0614 POSTS WOOD 4x6-INCH x			637.2210 SIGNS TYPE II REFLECTIVE		637.2230	638.2602	638.3000	COMMENTS
				NUMBER	SIGN CODE		14-FT EACH	WIDTH IN	LENGTH IN	H SF	F SF	SIGNS TYPE II EACH	REMOVING SUPPORTS EACH		
0010	9240-08-70	28+96	RT	2-03	CUSTOM	CROSSWALK	--	--	--	--	--	--	1	1	
		29+26	LT	2-04	MULTIPLE	NO PARKING ANY TIME/ATV ROUTE	--	--	--	--	--	--	--	--	REMOVE (BY OTHERS)
		30+05	RT	2-05	W11-2	PEDESTRIAN CROSSING SYMBOL	1	30	30	--	6.25	--	--	--	
		30+05	RT	2-06	W16-7L	DOWN-LEFT ARROW	--	24	12	--	2.00	--	--	--	INSTALL UNDER SIGN 2-05
		30+25	LT	2-07	W11-2	PEDESTRIAN CROSSING SYMBOL	1	30	30	--	6.25	--	--	--	
		30+25	LT	2-08	W16-7L	DOWN-LEFT ARROW	--	24	12	--	2.00	--	--	--	INSTALL UNDER SIGN 2-07
		30+93	RT	2-09	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	--	REMOVE (BY OTHERS)
		31+00	RT	2-10	R2-1	SPEED LIMIT 25	--	24	30	5.00	--	--	--	--	
		31+75	RT	2-11	MULTIPLE	SNOWMOBILE ROUTE/ATV ROUTE	--	--	--	--	--	--	--	--	REMOVE FROM POWER POLE (BY OTHERS)
		32+07	LT	2-12	W10-1	RAILROAD CROSSING	1	36	36	7.07	--	--	--	--	
		33+20	LT	2-13	W11-2	PEDESTRIAN CROSSING SYMBOL	--	30	30	--	6.25	--	--	--	BAND TO LIGHT POLE
		33+20	LT	2-14	W16-9P	AHEAD PLAQUE	--	24	8	--	1.33	--	--	--	INSTALL UNDER SIGN 2-13
		34+98	LT	2-15	MULTIPLE	PLANT ENTRANCE/RAILROAD CROSSING	--	--	--	--	--	--	2	--	
		35+13	LT	2-16	W54-56	PLANT ENTRANCE	--	30	30	6.25	--	--	--	--	BAND TO LIGHT POLE
		35+37	LT	2-17	D11-10	ATV ROUTE	--	--	--	--	--	--	--	--	REMOVE (BY OTHERS)
		37+15	LT	2-18	W12-2	LOW CLEARANCE 14'-6"	1	30	30	6.25	--	--	--	--	
		37+50	RT	2-19	CUSTOM	ALL PURPOSE TRAIL	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		37+55	RT	2-20	D3-1	STREET NAME SIGN	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
9240-08-70 TOTALS:							4			24.57	24.08	3	1		
0010	9240-08-71	21+40	RT	1-01	J4-1	EAST STH 182	1	24	36	6.00	--	--	--	--	
		21+87	RT	1-02	J4-1	EAST STH 182	--	--	--	--	--	--	1	1	
		21+98	RT	1-03	R2-1	SPEED LIMIT 25	--	24	30	5.00	--	--	--	--	BAND TO LIGHT POLE
		21+98	RT	1-04	CUSTOM	DOWNTOWN PARK FALLS GUIDE SIGN	--	--	--	--	--	--	--	--	MOVE ABOVE SIGN 1-03 (BY OTHERS)
		22+43	RT	1-05	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		22+90	RT	1-06	W12-2	LOW CLEARANCE 14'-6"	1	30	30	6.25	--	--	--	--	
		22+93	LT	1-07	W3-3	SIGNAL AHEAD	1	30	30	6.25	--	--	1	1	
		23+06	LT	1-08	R1-1	STOP	1	30	30	5.18	--	--	1	1	3RD AVE LT
		23+70	RT	1-09	R1-1	STOP	1	30	30	5.18	--	--	1	1	3RD AVE RT
		23+80	RT	1-10	W10-1	RAILROAD CROSSING	1	36	36	7.07	--	--	--	--	
		23+87	LT	1-11	D3-1	STREET NAME SIGN	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		24+03	LT	1-12	D11-8	SNOWMOBILE/ATV ROUTE	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		24+15	RT	1-13	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		24+35	RT	1-14	CUSTOM	DOWNTOWN PARK FALLS GUIDE SIGN	--	--	--	--	--	--	--	--	REMOVE SIGN (BY OTHERS)
		25+06	LT	1-15	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		25+45	RT	1-16	R1-1	STOP	1	30	30	5.18	--	--	1	1	DRIVEWAY RT
		24+03	LT	1-17	D11-8	SNOWMOBILE/ATV ROUTE	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		26+20	RT	1-18	W11-2	PEDESTRIAN CROSSING SYMBOL	1	30	30	--	6.25	--	--	--	
		26+20	RT	1-19	W16-9P	AHEAD PLAQUE	--	24	8	--	1.33	--	--	--	INSTALL UNDER SIGN 1-18
		26+42	LT	1-20	D3-1	STREET NAME SIGN	--	--	--	--	--	--	--	--	MOVE SIGN TO NEW POST IN SAME LOCATION (BY OTHERS)
		26+42	LT	1-21	R1-1	STOP	1	30	30	5.18	--	--	1	1	2ND AVE LT
		27+94	LT	1-22	CUSTOM	DOWNTOWN PARK FALLS GUIDE SIGN	--	--	--	--	--	--	--	--	MOVE SIGN TO STA. 27+30 (BY OTHERS)
		27+97	RT	1-23	D11-8	SNOWMOBILE/ATV ROUTE	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		28+20	RT	2-01	R2-1	SPEED LIMIT 25	1	24	30	5.00	--	--	--	--	
		28+42	LT	2-02	R1-1	STOP	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		38+12	RT	2-21	R1-1	STOP	1	30	30	5.18	--	--	1	1	LAWRENCE AVE RT
		38+25	LT	2-22	R2-1	SPEED LIMIT 25	1	24	30	5.00	--	--	--	--	
		38+45	RT	2-23	R2-1	SPEED LIMIT 25	1	24	30	5.00	--	--	1	1	
		38+93	RT	2-24	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		39+74	RT	3-01	MULTIPLE	RV DUMP/RIGHT ARROW	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		40+30	RT	3-02	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		40+87	RT	3-03	MULTIPLE	ATV ROUTE/RIGHT ARROW	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		41+27	LT	3-04	R1-1	STOP	1	30	30	5.18	--	--	1	1	CASE AVE LT
		41+27	RT	3-05	D11-8	SNOWMOBILE/ATV ROUTE	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		41+65	LT	3-06	D3-1	STREET NAME SIGN	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
		41+65	RT	3-07	R1-1	STOP	1	30	30	5.18	--	--	1	1	CASE AVE RT
		42+45	RT	3-08	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN
9240-08-71 SUBTOTALS:							15			81.83	7.58	10	10		CONTINUED ON NEXT SHEET

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SIGNING ITEMS (CONTINUED)

CATEGORY	PROJECT	STATION	LOCATION	PLAN SIGN NUMBER	SIGN CODE	SIGN MESSAGE	634.0614 POSTS WOOD 4x6-INCH x			637.2210 SIGNS TYPE II REFLECTIVE		637.2230 SIGNS TYPE II REFLECTIVE	638.2602 REMOVING SIGNS TYPE II	638.3000 REMOVING SMALL SIGN SUPPORTS EACH	COMMENTS
							14-FT EACH	WIDTH IN	LENGTH IN	H SF	F SF	EACH	EACH		
		43+92	RT	3-09	JH-1	HOSPITAL ROUTE ASSEMBLY	1	24	45	7.50	--	--	--		
					D9-2	HOSPITAL	--	--	--	--	--	--	--		
					MB6-1	ARROW RIGHT (BLUE)	--	--	--	--	--	--	--		
		43+92	RT	3-10	MULTIPLE	HOSPITAL ROUTE ASSEMBLY	--	--	--	--	--	5	1		
		44+30	RT	3-11	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		44+77	LT	3-12	R1-1	STOP	1	30	30	5.18	--	1	1	SHERRY AVE LT	
		45+23	LT	3-13	D3-1	STREET NAME SIGN	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		45+22	RT	3-14	R1-1	STOP	1	30	30	5.18	--	1	1	SHERRY AVE RT	
		45+87	RT	3-15	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		46+73	LT	3-16	JH-1	HOSPITAL ROUTE ASSEMBLY	--	--	--	--	--	5	1		
		46+73	RT	3-17	R2-1	SPEED LIMIT 25	1	24	30	5.00	--	--	--		
		46+73	LT	3-18	JH-1	HOSPITAL ROUTE ASSEMBLY	1	24	45	7.50	--	--	--		
					D9-2	HOSPITAL	--	--	--	--	--	--	--		
					MB6-1	ARROW LEFT (BLUE)	--	--	--	--	--	--	--		
		47+66	RT	3-19	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		48+00	LT	3-20	R2-1	SPEED LIMIT 25	1	24	30	5.00	--	--	--		
		48+43	LT	3-21	R1-1	STOP	1	30	30	5.18	--	1	1	AVERY AVE LT	
		48+86	LT	3-22	D3-1	STREET NAME SIGN	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		48+86	RT	3-23	R1-1	STOP	1	30	30	5.18	--	1	1	AVERY AVE RT	
		49+30	LT	3-24	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		49+37	RT	3-25	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		51+46	RT	3-26	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		51+50	LT	4-01	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		52+03	LT	4-02	R1-1	STOP	1	30	30	5.18	--	1	1	PADDOCK AVE LT	
		52+45	RT	4-03	R1-1	STOP	1	30	30	5.18	--	1	1	PADDOCK AVE RT	
		52+59	LT	4-04	D3-1	STREET NAME SIGN	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		53+02	RT	4-05	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		53+09	LT	4-06	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		54+42	RT	4-07	I55-56	ADOPT A HIGHWAY	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		54+96	RT	4-08	MULTIPLE	PARK FALLS RECREATION GUIDE SIGNS	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		55+50	LT	4-09	R7-1-D	NO PARKING ANY TIME	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		55+77	LT	4-10	R1-1	STOP	1	30	30	5.18	--	1	1	SAUNDERS AVE LT	
		56+00	RT	4-11	R1-1	STOP	1	30	30	5.18	--	1	1	SAUNDERS AVE RT	
		56+27	LT	4-12	D3-1	STREET NAME SIGN	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
		56+96	LT	4-14	MULTIPLE	PARK FALLS RECREATION GUIDE SIGNS	--	--	--	--	--	--	--	EXISTING SIGN TO REMAIN	
9240-08-71 SUBTOTALS:							12			66.44	0.00	18	10		
9240-08-71 TOTALS:							27			148.27	7.58	28	20	INCLUDES QUANTITIES FROM PREVIOUS SHEET	
PROJECT TOTALS:							31			172.83	31.67	31	21		

TRAFFIC CONTROL ITEMS

CATEGORY	PROJECT	DAYS	643.0300 TRAFFIC CONTROL DRUMS		643.0420 TRAFFIC CONTROL BARRICADES TYPE III		643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A		643.0900 TRAFFIC CONTROL SIGNS		643.0920 TRAFFIC CONTROL COVERING SIGNS TYPE II		643.1000 TRAFFIC CONTROL SIGNS FIXED MESSAGE		643.1050 TRAFFIC CONTROL SIGNS PCMS		643.3000 TRAFFIC CONTROL DETOUR SIGNS		
			EACH	DAYS	EACH	DAYS	EACH	DAYS	EACH	DAYS	EACH	SF	EACH	DAYS	EACH	DAYS	EACH	DAYS	
0010	9240-08-70	138	--	--	17	2346	22	3036	9	1242	9	224	2	14	165	22770			
	UNDISTRIBUTED		20	2760	5	690	--	--	--	--	--	--	2	14	--	--			
9240-08-70 TOTALS:				2760		3036		3036		1242		9	224		28		22770		
0010	9240-08-71	138	--	--	--	--	--	--	25	3450	--	--	--	--	--	--			
	UNDISTRIBUTED		50	6900	--	--	--	--	--	--	--	--	--	--	--	--			
9240-08-71 TOTALS:				6900		0		0		3450		0		0		0			
PROJECT TOTALS:				9660		3036		3036		4692		224		28		22770			

TEMPORARY PEDESTRIAN ITEMS

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	616.0700.S FENCE SAFETY LF	644.1410.S TEMPORARY PEDESTRIAN SURFACE ASPHALT SF	644.1420.S TEMPORARY PEDESTRIAN SURFACE PLYWOOD SF	644.1430.S TEMPORARY PEDESTRIAN SURFACE PLATE SF	644.1601.S TEMPORARY CURB RAMP EACH	644.1616.S TEMPORARY PEDESTRIAN SAFETY FENCE LF
0010	9240-08-70	28+75	-	32+10	N. SIDE SIDEWALK STAGING UNDISTRIBUTED	--	50	100	100	4	500
9240-08-70 TOTALS:						100	50	100	100	4	500
0010	9240-08-71	38+00	-	41+30	SIDEWALK REPAIRS	--	25	50	50	2	--
		38+35	-	40+50	R-50-003 REMOVE AND REPAINT UNDISTRIBUTED	--	--	--	--	--	220
9240-08-71 TOTALS:						100	25	50	50	2	220
PROJECT TOTALS:						200	75	150	150	6	720

CONSTRUCTION STAKING SUPPLEMENTAL CONTROL

CATEGORY	PROJECT	LS	
0010	9240-08-70	1	
9240-08-70 TOTAL:			1
0010	9240-08-71	1	
9240-08-71 TOTAL:			1
PROJECT TOTAL:			2

PAVEMENT MARKING ITEMS

CATEGORY	PROJECT	STATION	-	STATION	COMMENTS	646.0106 PAVEMENT MARKING EPOXY 4-INCH LF	646.0126 PAVEMENT MARKING EPOXY 8-INCH LF
0010	9240-08-70	28+74	-	37+76	DOUBLE YELLOW CENTERLINE	1750	--
		28+74	-	37+76	WHITE EDGELINE LT	890	--
		28+74	-	37+76	WHITE EDGELINE RT	875	--
9240-08-70 TOTALS:						3515	0
0010	9240-08-71	21+82	-	22+47	WHITE SOLID LANE LINE LT	--	65
		21+82	-	28+74	DOUBLE YELLOW CENTERLINE	1010	--
		23+80	-	28+74	WHITE EDGELINE LT	335	--
		23+80	-	28+74	WHITE EDGELINE RT	360	--
		37+76	-	56+35	DOUBLE YELLOW CENTERLINE	2940	--
		37+76	-	56+35	WHITE EDGELINE LT	600	--
		37+76	-	56+35	WHITE EDGELINE RT	1470	--
9240-08-71 TOTALS:						6715	65
PROJECT TOTALS:						10230	65

CONSTRUCTION STAKING ITEMS

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	650.4500 CONSTRUCTION STAKING SUBGRADE LF	650.5000 CONSTRUCTION STAKING BASE LF	650.9920 CONSTRUCTION STAKING SLOPE STAKES LF	650.8000 CONSTRUCTION STAKING RESURFACING REFERENCE LF
0010	9240-08-70	28+74	-	32+25	STH 182	351	351	351	--
		35+07	-	37+76	STH 182	269	269	269	--
9240-08-70 TOTALS:						620	620	620	0
9240-08-71		21+82	-	28+74	STH 182	--	--	--	693
		37+76	-	56+35	STH 182	--	--	--	1859
9240-08-71 TOTALS:						0	0	0	2552
PROJECT TOTALS:						620	620	620	2552

SPECIAL PAVEMENT MARKING ITEMS

CATEGORY	PROJECT	STATION	-	STATION	COMMENTS	647.0110 RAILROAD CROSSING EPOXY EACH	647.0166 ARROWS EPOXY TYPE 2 EACH	647.0656 PARKING STALL EPOXY LF	647.0766 CROSSWALK EPOXY 6-INCH LF
0010	9240-08-70	28+74	-	37+76		1	--	--	145
9240-08-70 TOTALS:						1	0	0	145
0010	9240-08-71	21+82	-	28+74		1	1	--	600
		37+76	-	56+35		--	--	130	600
9240-08-71 TOTALS:						1	1	130	1200
PROJECT TOTALS:						2	1	130	1345

CONSTRUCTION STAKING CURB & GUTTER

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	650.5500 CONSTRUCTION STAKING CURB GUTTER AND CURB & GUTTER LF	
0010	9240-08-70	28+74	-	32+26	LT	352	
		28+74	-	32+13	RT	340	
		35+07	-	37+76	LT	269	
		35+18	-	37+76	RT	237	
9240-08-70 TOTAL:							1198
PROJECT TOTAL:							1198

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STREET LIGHT POLE ASSEMBLY ITEMS

CONSTRUCTION STAKING ELECTRICAL INSTALLATIONS			
CATEGORY	PROJECT	DESCRIPTION	LS
0010	9240-08-70	PROJECT 9240-08-70	1
9240-08-70 TOTAL:			1
PROJECT TOTAL:			1

CATEGORY	PROJECT	POLE NUMBER	STATION	OFFSET	654.0105 CONCRETE BASES TYPE 5 EACH	657.0255 TRANSFORMER BASES BREAKAWAY 11 1/2-INCH BOLT CIRCLE EACH	657.0322 POLES TYPE 5- ALUMINUM EACH	657.0610 LUMINAIRE ARMS SINGLE MEMBER 4 1/2-INCH CLAMP 6-FT EACH	659.1115 LUMINAIRES UTILITY LED A EACH	SPV.0060.04 LIGHTING ASSEMBLIES DECORATIVE EACH	655.0610 ELECTRICAL WIRE LIGHTING 12 AWG LF
0020	9240-08-70	LP-8	31+82.0	21.0' RT	1	1	1	1	1	-	117
		LP-9	MOUNTED TO BRIDGE		-	-	1	1	1	-	117
		LP-10	MOUNTED TO BRIDGE		-	-	1	1	1	-	117
		LP-11	35+30.0	26.5' LT	1	1	1	1	1	-	117
0030	9240-08-70	LP-1	20+59.9	22.5' LT	-	-	-	-	-	1	117
		LP-2	21+99.3	23.5' RT	-	-	-	-	-	1	117
		LP-3	23+71.7	31.5' LT	-	-	-	-	-	1	117
		LP-4	24+34.9	24.1' RT	-	-	-	-	-	1	180
		LP-5	26+25.2	23.7' LT	-	-	-	-	-	1	117
		LP-6	28+27.0	21.0' RT	-	-	-	-	-	1	180
		LP-7	29+49.8	23.3' LT	-	-	-	-	-	1	117
9240-08-70 TOTALS:					2	2	4	4	4	7	1413
PROJECT TOTALS:					2	2	4	4	4	7	1413

\*ADDITIONAL QUANTITIES FOUND ELSEWHERE

CONDUIT ITEMS

CATEGORY	PROJECT	FROM	TO	652.0225 CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH LF	652.0325 CONDUIT RIGID NONMETALLIC SCHEDULE 80 2-INCH LF	652.0700.S INSTALL CONDUIT INTO EXISTING ITEM EACH
0020	9240-08-70	EX-PB4	PB-1	280	-	1
		PB-1	LP-8	5	-	-
		PB-1	PB-2	-	52	-
		PB-2	WINGWALL	18	-	-
		WINGWALL	LP-11	12	-	-
		LP-11	PB-3	8	-	-
9240-08-70 TOTALS:				323	52	1
PROJECT TOTALS:				323	52	1

\*ADDITIONAL QUANTITIES FOUND ON THE BRIDGE PLANS

ELECTRICAL WIRE LIGHTING ITEMS

CATEGORY	PROJECT	FROM	TO	655.0610 ELECTRICAL WIRE LIGHTING 12 AWG LF	655.0615 ELECTRICAL WIRE LIGHTING 10 AWG LF
0020	9240-08-70	EX LCB1	LP-4	141	141
		LP-4	LP-6	1,206	1,206
		LP-6	EX-PB4	-	273
		EX-PB4	PB-1	-	936
		PB-1	LP-8	-	78
		PB-1	PB-2	252	-
		PB-2	LP-9	438	-
		LP-9	LP-10	309	-
		LP-10	LP-11	381	-
9240-08-70 TOTALS:				2,727	2,634
PROJECT TOTALS:				2,727	2,634

\*ADDITIONAL QUANTITIES FOUND ELSEWHERE

PULL BOXES STEEL 24x42-INCH

CATEGORY	PROJECT	PULL BOX NUMBER	STATION	OFFSET	653.0140 PULL BOXES STEEL 24X42-INCH EACH
0020	9240-08-70	PB-1	31+77.0	21.0' RT	1
		PB-2	31+95.0	27.0' LT	1
		PB-3	35+38.0	26.5' LT	1
9240-08-70 TOTAL:					3
PROJECT TOTAL:					3

REMOVAL OF CONDUIT AND WIRE

CATEGORY	PROJECT	DESCRIPTION	SPV.0105.02 REMOVAL OF CONDUIT AND WIRE LS
0020	9240-08-70	PROJECT 9240-08-70	1
9240-08-70 TOTAL:			1
PROJECT TOTAL:			1

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SAWING ITEMS

CATEGORY	PROJECT	STA	- STA	OFFSET	LOCATION	690.0150	690.0250
						SAWING ASPHALT LF	SAWING CONCRETE LF
0010	9240-08-70	28+74	- 30+45	30' RT	PARKING LOT RR TO BUILDING	172	--
		28+85		LT	SIDEWALK	--	5
		30+18		LT	SIDEWALK	--	8
		30+90	- 31+15	LT	DRIVEWAY	--	28
		37+60		RT	MATCH EXISTING CURB	--	3
		37+60	- 37+75	RT	RAMP UPGRADE	15	--
		37+76		LT/RT	END PROJECT 9240-08-70	57	8
9240-08-70 TOTALS:						244	52
0010	9240-08-71	21+82	- 21+82	LT/RT	BEGIN PROJECT 9240-08-71	37	--
		22+95	- 23+85	33' LT	3RD AVE	55	--
		23+40	- 23+40	35' RT	3RD AVE	48	--
		25+10	- 25+10	29' RT	DRIVEWAY	85	--
		25+95		LT	SIDEWALK RAMP UPGRADE AT RR	--	5
		26+80	- 26+80	43' LT	2ND AVE	67	--
		28+19		LT	SIDEWALK	--	5
		28+50		30' LT	ALLEY	22	--
		28+50		20' RT	ALLEY	16	--
		21+82	- 28+74	LT/RT	CURB RAMP IMPROVEMENTS	164	96
		37+70	- 38+20	34' RT	LAWRENCE AVE	42	--
		38+40	- 40+50	LT	3-FOOT SIDEWALK REPAIRS	--	550
		41+25	- 41+75	35' LT	CASE AVE	25	--
		41+28	- 41+75	42' RT	CASE AVE	32	--
		44+70	- 45+35	41' LT	SHERRY AVE	31	--
		45+75	- 45+35	34' RT	SHERRY AVE	31	--
		48+35	- 48+75	36' LT	AVERY AVE	28	--
		48+75	- 48+75	34' RT	AVERY AVE	33	--
		52+00	- 52+55	33' LT	PADDOCK AVE	30	--
		52+25	- 52+25	38' RT	PADDOCK AVE	30	--
		55+95	- 55+95	40' LT	SAUNDERS AVE LT	27	--
		55+95	- 55+95	40' RT	SAUNDERS AVE RT	27	--
		56+35	- 56+35	LT/RT	END PROJECT 9240-08-71	35	--
		37+76	- 56+35	LT/RT	CURB RAMP IMPROVEMENTS	245	175
				UNDISTRIBUTED	3-FOOT CURB REPAIRS	500	625
9240-08-71 TOTALS:						1610	1456
PROJECT TOTALS:						1854	1508

UTILITY LINE OPENING (ULO)

CATEGORY	PROJECT	STATION	LOCATION	SPV.0060.02
				UTILITY LINE OPENING (ULO) EACH
0010	9240-08-70	31+35	FLAMBEAU RIVER PAPERS CONDUIT	1
		31+95	RENEWABLE WORLD ENERGIES CONDUIT	1
		31+95	XCEL ENERGIES GAS MAIN	1
		31+85	CITY OF PARK FALLS WATER MAIN	1
9240-08-70 TOTALS:				4
PROJECT TOTALS:				4

REMOVE FLASHING BEACON

CATEGORY	PROJECT	STATION	LOCATION	SPV.0060.05
				REMOVE FLASHING BEACON EACH
0010	9240-08-70	28+96	RT, EXISTING CROSSWALK SIGN	1
		34+98	LT, EXISTING RAILROAD CROSSING SIGN	1
9240-08-70 TOTAL:				2
PROJECT TOTAL:				2

MOVING BIKE RACK

CATEGORY	PROJECT	STATION	LOCATION	SPV.0060.06
				MOVING BIKE RACK EACH
0010	9240-08-70	31+40	RT	1
9240-08-70 TOTAL:				1
PROJECT TOTAL:				1

TREE TRIMMING

CATEGORY	PROJECT	STATION	- STATION	LOCATION	SPV.0060.07
					TREE TRIMMING EACH
0010	9240-08-70	29+00	- 30+00	LT	5
9240-08-70 TOTAL:					5
PROJECT TOTAL:					5

PEDESTRIAN RAILING ITEMS

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	645.0111	SPV.0090.02	SPV.0165.02
						GEOTEXTILE FABRIC TYPE DF SCHEDULE A	RAILING PEDESTRIAN STEEL	COARSE AGGREGATE STONE MULCH
						SY	LF	SF
0010	9240-08-70	32+05	-	32+13	LT	8	11	70
9240-08-70 TOTAL:						8	11	70
PROJECT TOTAL:						8	11	70

REMOVE RAILING

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	SPV.0090.05
						REMOVE RAILING LF
						LF
0010	9240-08-70	30+45	-	30+72	RT	40
9240-08-70 TOTAL:						40
PROJECT TOTAL:						40

TRAIL SURFACING

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	SPV.0090.03	SPV.0180.01
						PREPARING TRAIL FOR SURFACING	TRAIL SURFACING
						LF	CY
0010	9240-08-70	30+00	-	32+00	TEMPORARY STH 182 PEDESTRIAN PATH	--	50
		300+00	-	314+09	TEMPORARY PEDESTRIAN ACCESS	450	1050
9240-08-70 TOTAL:						450	1100
PROJECT TOTAL:						450	1100

RAILING R-50-3 ITEMS

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	SPV.0105.01
						REMOVE AND REPAINT RAILING R-50-3 LS
						LS
0010	9240-08-71	38+39	-	40+49	LT	1
9240-08-71 TOTAL:						1
PROJECT TOTAL:						1

MOVE PRECAST CONCRETE BARRIER

CATEGORY	PROJECT	STATION	-	STATION	LOCATION	SPV.0090.04
						MOVE PRECAST CONCRETE BARRIER LF
						LF
0010	9240-08-70	28+75	-	29+45	RT	70
		29+95	-	30+45	RT	50
9240-08-70 TOTAL:						120
PROJECT TOTAL:						120

STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION  
 TRANSPORTATION PROJECT PLAT TITLE SHEET  
 9240-08-20  
**PARK FALLS - SPRINGSTEAD**  
 N. FORK FLAMBEAU RIVER BRIDGE B-50-001  
 STH 182  
 PRICE COUNTY

PROJECT LOCATION



BEGIN PROJECT PLAT



END PROJECT PLAT

NOTES:

COORDINATES AND BEARINGS SHOWN ON THIS PLAT ARE REFERENCED TO PROJECT SPECIFIC COUNTY COORDINATES, PRICE COUNTY ZONE, NAD83 (1991) ADJUSTMENT. THE COORDINATES SHOWN ARE GRID COORDINATES AND ARE TO BE USED AS GRID OR GROUND VALUES ON THIS PLAT.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD".

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY LINES, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINTS OF REFERENCE: EXISTING HIGHWAY RIGHT-OF-WAY FOR STH 182 AND FOR SIDEROADS IS ESTABLISHED FROM THE CORRECTED PARK FALLS LUMBER COMPANY PLAT OF PARK FALLS, PROJECT PLAT ID 9242-04-21, RECORDED CERTIFIED SURVEY MAPS AND IRONS LOCATED IN THE FIELD.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. ALL TLES EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

THE REFERENCE LINE SHOWN IS FROM THE CONSTRUCTION PLANS AND MAY NOT REPRESENT THE ACTUAL CENTERLINE OF THE RIGHT-OF-WAY.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE REFERENCE LINE.



CONVENTIONAL ABBREVIATIONS			
ACCESS POINT/DRIVEWAY CONNECTION	AP	REFERENCE LINE	
ACCESS RIGHTS	AR	RELEASE OF RIGHTS	
ACRES	AC.	REMAINING	
AND OTHERS	ET.AL.	RIGHT-OF-WAY	
CENTERLINE	C/L	SECTION	
CERTIFIED SURVEY MAP	CSM	STATION	
CORNER	COR.	TEMPORARY LIMITED EASEMENT	
DOCUMENT	DOC.	TLE	
EASEMENT	EASE.	VOLUME	
HIGHWAY EASEMENT	H.E.	CURVE DATA	
LAND CONTRACT	LC	LONG CHORD	LCH
MONUMENT	MON.	LONG CHORD BEARING	LCB
PAGE	P.	RADIUS	R
PERMANENT LIMITED EASEMENT	PLE	DEGREE OF CURVE	D
PROPERTY LINE	P.L.	CENTRAL ANGLE OR DELTA	DELTA
RECORDED AS	(100')	LENGTH OF CURVE	L
		TANGENT	TAN

CONVENTIONAL SYMBOLS		
FOUND IRON PIPE/PIN	(IT' UNLESS NOTED)	PROPOSED R/W LINE
R/W MONUMENT	○ (NO MON.)	EXISTING H.E. LINE
R/W MONUMENT	● (SET)	PROPERTY LINE
R/W STANDARD	▲ (SET)	LOT & TIE LINES
SIGN	! SIGN	SLOPE INTERCEPTS
SECTION CORNER MONUMENT	⊙	CORPORATE LIMITS
SECTION CORNER SYMBOL	⊙	NO ACCESS (BY PREVIOUS ACQUISITION/CONTROL)
		NO ACCESS (BY ACQUISITION)
FEE (HATCH VARIES)		NO ACCESS (BY STATUTORY AUTHORITY)
TEMPORARY LIMITED EASEMENT		SECTION LINE
PERMANENT LIMITED EASEMENT		QUARTER LINE
R/W BOUNDARY POINT	○ 205	SIXTEENTH LINE
PARCEL NUMBER	○ 02	EXISTING CENTERLINE
UTILITY PARCEL NUMBER	○ 92	PROPOSED REFERENCE LINE
SIGN NUMBER (OFF PREMISE)	○ 21-	PARALLEL OFFSET
BUILDING		

CONVENTIONAL UTILITY SYMBOLS		
WATER	— W —	
GAS	— G —	
TELEPHONE	— T —	
OVERHEAD	— OH —	
TRANSMISSION LINES		
ELECTRIC	— E —	
CABLE TELEVISION	— TV —	
FIBER OPTIC	— FO —	
SANITARY SEWER	— SAN —	
STORM SEWER	— SS —	
	NON	
	COMPENSABLE	COMPENSABLE
POWER POLE	⊙	⊙
TELEPHONE POLE	⊙	⊙
TELEPHONE PEDESTAL	⊙	⊙
ELECTRIC TOWER	⊙	⊙

RESERVED FOR REGISTER OF DEEDS  
 PROJECT NUMBER 9240-08-20 - 4.01  
 SHEET 2 OF 2

**SCHEDULE OF LANDS AND INTERESTS REQUIRED**

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LANDS TO THE DEPARTMENT.

PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	R/W REQUIRED (SF)			TLE (SF)
			NEW	EXISTING	TOTAL	
1	FLAMBEAU RIVER PAPERS, LLC	FEE & TLE	85	-	85	800

**CONTROL POINT TABLE**

POINT	DESCRIPTION	STATION	OFFSET	Y	X
CP 54	3/4" I.R.	23+80.65	33.36' RT.	502,667.66	757,822.94
CP 108	PK NAIL	27+58.57	15.48' LT.	502,712.66	758,201.34

**TLE POINT TABLE**

POINT	STATION	OFFSET
T01	28+16.99	31.39' LT.
T02	28+31.98	37.00' LT.
T03	28+39.98	37.00' LT.
T04	28+60.05	37.44' LT.
T05	29+00.05	37.00' LT.
T06	29+00.05	35.00' LT.
T07	30+05.05	35.45' LT.
T08	30+05.05	41.28' LT.
T09	30+51.03	41.31' LT.



**TRANSPORTATION PROJECT PLAT NO: 9240-08-20 - 4.01**

THAT PART OF LOTS 11 & 12 IN BLOCK 19 AND VACATED FIRST AVENUE SOUTH IN THE PLAT OF PARK FALLS LOCATED IN GOVERNMENT LOT #1 OF SECTION 23, T 40 N, R 1W, CITY OF PARK FALLS, PRICE COUNTY, WISCONSIN.

RELOCATION ORDER STH 182, PRICE COUNTY

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3) AND 84.09 AND 84.03, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:  
 1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.  
 2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.

REFER TO THE TITLE SHEET, RECORDED AS SHEET 2 OF 2 OF THIS DOCUMENT, FOR ADDITIONAL INFORMATION.

EXISTING HIGHWAY RIGHT OF WAY BASED ON THE CORRECTED PLAT OF PARK FALLS LUMBER COMPANY'S RECORDED PLAT OF PARK FALLS, DOT R/W PLAT NO. 9242-04-21, CSMS AND IRONS LOCATED IN THE FIELD.

3" I.P. (FOUND)  
 Y = 504,180.07  
 X = 755,862.68

3" CAPPED MON. (FOUND)  
 Y = 504,185.49  
 X = 758,474.25

373468

REGISTER OF DEEDS OFFICE  
 PRICE COUNTY, WIS.  
 Received for Record

DEC 23 2015

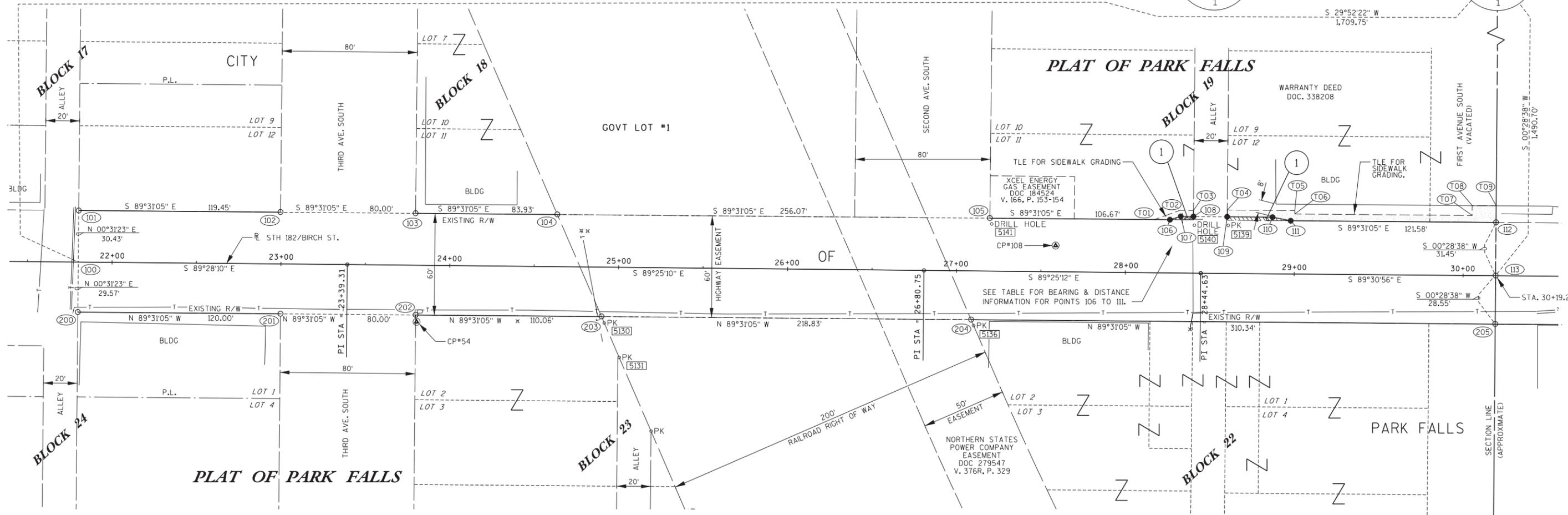
AT 10:00 P.M. DULY RECORDED  
 [Signature]  
 REGISTER OF DEEDS

Wood Cabinet #250

RESERVED FOR REGISTER OF DEEDS  
 PROJECT NUMBER 9240-08-20 - 4.01  
 AMENDMENT NO.:

4

4



\* - TYPE 2 MONUMENT TO BE SET.

POINT	STATION	OFFSET	Y	X
100	21+80.02	0.00' CL	502,702.90	757,622.66
101	21+80.02	30.43' LT.	502,733.34	757,622.94
102	22+99.47	30.54' LT.	502,732.33	757,742.39
103	23+79.44	30.64' LT.	502,731.66	757,822.38
104	24+63.37	30.78' LT.	502,730.95	757,906.31
105	27+19.44	31.22' LT.	502,728.80	758,162.37
* 106	28+26.11	31.41' LT.	502,727.90	758,269.04
* 107	28+32.48	33.42' LT.	502,729.85	758,275.43
* 108	28+39.99	33.43' LT.	502,729.79	758,282.94
* 109	28+60.05	33.44' LT.	502,729.62	758,302.94
* 110	28+86.87	33.44' LT.	502,729.39	758,329.75
* 111	28+97.65	31.44' LT.	502,727.30	758,340.52
112	30+19.23	31.45' LT.	502,726.28	758,462.10
113	30+19.23	0.00' CL	502,694.83	758,461.83

POINT	STATION	OFFSET	Y	X
200	21+80.03	29.57' RT.	502,673.34	757,622.39
201	23+00.03	29.46' RT.	502,672.33	757,742.39
202	23+80.05	29.36' RT.	502,671.66	757,822.39
203	24+90.11	29.17' RT.	502,670.73	757,932.45
204	27+08.95	28.79' RT.	502,668.89	758,151.27
205	30+19.24	28.55' RT.	502,666.28	758,461.60

PT. - PT.	BEARING	DISTANCE
106-107	N 73°03'23" E	6.68'
107-108	S 89°31'05" E	7.51'
108-109	S 89°31'05" E	20.00'
109-110	S 89°31'05" E	26.82'
110-111	S 79°00'33" E	10.97'

POINT	TYPE	Y	X
5130	PK NAIL	502,666.94	757,934.10
5131	PK NAIL	502,646.63	757,942.91
5136	PK NAIL	502,665.39	758,152.76
5139	PK NAIL	502,724.50	758,303.46
5140	DRILL HOLE	502,724.65	758,283.46
5141	DRILL HOLE	502,725.40	758,163.48



**MSA** PROFESSIONAL SERVICES  
 TRANSPORTATION - MUNICIPAL DEVELOPMENT - ENVIRONMENTAL  
 1835 N. Stevens St., Rhineland, WI 54501  
 715-362-3244 1-800-844-7854 Fax: 715-362-4116

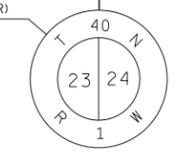
I, JEFFREY L. DEMUTH, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT OF TRANSPORTATION, I HAVE MAPPED TRANSPORTATION PROJECT PLAT AND THAT SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

(SIGNATURE) [Signature] DATE 12/09/15  
 JEFFREY L. DEMUTH P.L.S. NUMBER 5-2656

(SIGNATURE) Brent L. Stella DATE 12-14-15  
 (PRINTED NAME) Brent L. Stella  
 TITLE: Real Estate Supervisor

WISCONSIN LAND SURVEYOR  
 JEFFREY L. DEMUTH  
 8-2656  
 RHINELANDER, WI

COMPUTED POSITION (FALLS IN RIVER)  
 Y = 501,731.68  
 X = 758,453.81



SCHEDULE OF LANDS AND INTERESTS REQUIRED

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LANDS TO THE DEPARTMENT.

PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	R/W REQUIRED (SF)			TLE (SF)
			NEW	EXISTING	TOTAL	
1	FLAMBEAU RIVER PAPERS, LLC	FEE & TLE	844	-	844	948

CONTROL POINT TABLE					
POINT	DESCRIPTION	STATION	OFFSET	Y	X
CP 57	3/4" I.R.	31+90.01	27.63' LT.	502,721.02	758,632.84
CP 60	60 D NAIL	35+51.92	29.38' LT.	502,722.38	758,993.56
CP 56	3/4" I.R.	38+25.60	21.18' RT.	502,678.08	759,268.11

ALIGNMENT

PI = 32+00.00	PI = 35+50.00	PI = 37+50.00	PI = 37+85.08 (BACK)
Y = 502,693.31	Y = 502,692.95	Y = 502,699.45	PI = 37+82.01 (AHEAD)
X = 758,642.60	X = 758,992.59	X = 759,192.49	Y = 502,699.36
			X = 759,227.57

EXISTING HIGHWAY RIGHT OF WAY BASED ON THE CORRECTED PLAT OF PARK FALLS LUMBER COMPANY'S RECORDED PLAT OF PARK FALLS, THE PLAT OF RIVER VIEW ADDITION TO VILLAGE OF PARK FALLS, DOT R/W PLAT NO. 9242-04-21, CSMS AND IRONS LOCATED IN THE FIELD.

TRANSPORTATION PROJECT PLAT NO: 9240-08-20 - 4.02

THAT PART OF LOT 11, BLOCK 20, THE PLAT OF PARK FALLS, PART OF VACATED FIRST AVENUE SOUTH AND PART OF BLOCK 24, THE PLAT OF RIVER VIEW ADDITION TO VILLAGE OF PARK FALLS, LOCATED IN GOVERNMENT LOTS 2 & 4 IN SECTION 24, T 40 N, R 1 W, CITY OF PARK FALLS, PRICE COUNTY, WIS.

RELOCATION ORDER STH 182, PRICE COUNTY

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3), 84.03 AND 84.09, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:  
 1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAY OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.  
 2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.

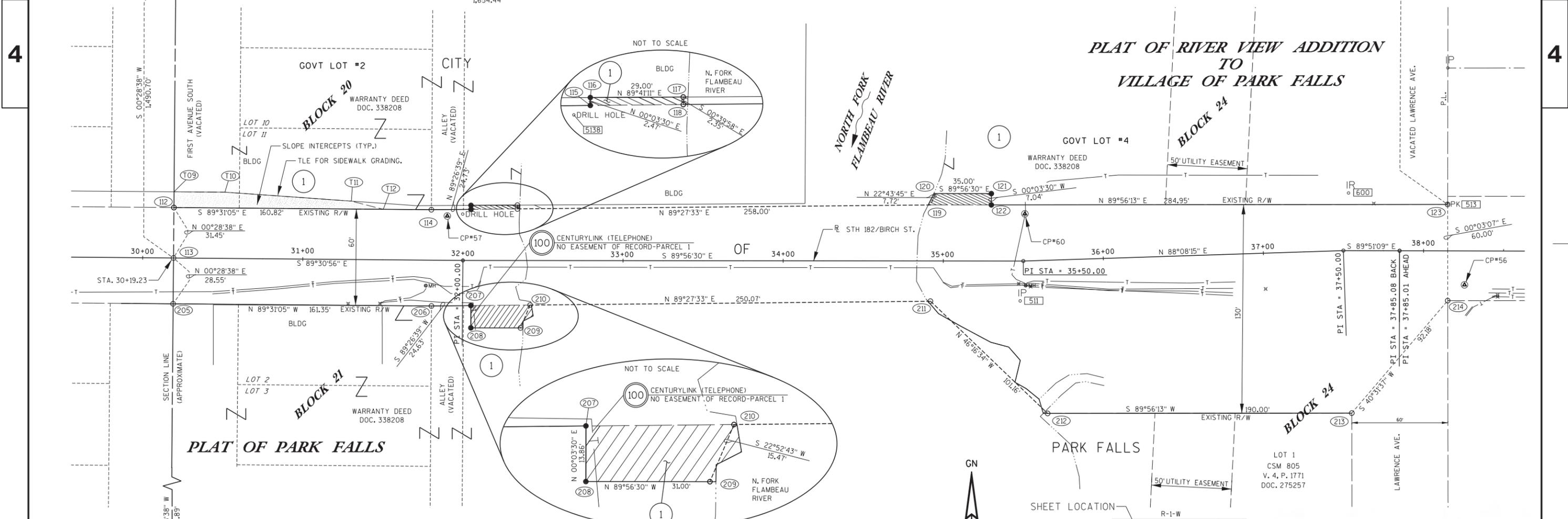
REFER TO THE TITLE SHEET, RECORDED AS SHEET 2 OF 2 OF TPP 9240-08-20 - 4.01, IN WOOD CABINET #50, AS DOCUMENT NO. 373468 FOR ADDITIONAL INFORMATION.

373649 25

REGISTER OF DEEDS OFFICE  
PRICE COUNTY, WIS.  
Received for Record

JAN 19 2016  
AT 10:00 A.M. DULY RECORDED  
Jeffrey L. Demuth  
REGISTER OF DEEDS  
Wood Cabinet #11

RESERVED FOR REGISTER OF DEEDS  
PROJECT NUMBER 9240-08-20 - 4.02  
AMENDMENT NO.:



COMPUTED POSITION (FALLS IN RIVER)  
Y = 501,731.68  
X = 758,453.81

TLE POINT TABLE		
POINT	STATION	OFFSET
T09	30+19.23	41.28' LT.
T10	30+51.03	41.31' LT.
T11	31+30.00	36.40' LT.
T12	31+50.00	31.45' LT.

\* - TYPE 2 MONUMENT TO BE SET.

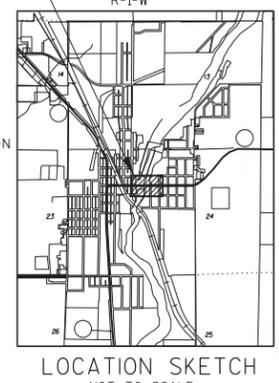
R/W POINT TABLE					
POINT	STATION	OFFSET	Y	X	
112	30+19.23	31.45' LT.	502,726.28	758,462.10	
113	30+19.23	0.00' CL	502,694.83	758,461.83	
114	31+80.04	31.45' LT.	502,724.93	758,622.91	
* 115	32+05.01	31.87' LT.	502,725.17	758,647.64	
* 116	32+05.01	34.33' LT.	502,727.63	758,647.64	
117	32+34.01	34.52' LT.	502,727.79	758,676.64	
118	32+34.04	32.18' LT.	502,725.45	758,676.67	
119	34+92.02	34.87' LT.	502,727.88	758,934.65	
120	34+95.00	42.00' LT.	502,735.01	758,937.64	
* 121	35+30.00	42.00' LT.	502,734.97	758,972.64	
* 122	35+30.00	34.96' LT.	502,727.93	758,972.63	
123	38+14.94	28.96' LT.	502,728.24	759,257.58	

UTILITY INTERESTS REQUIRED

PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED
100	CENTURYLINK	RELEASE OF RIGHTS

R/W POINT TABLE					
POINT	STATION	OFFSET	Y	X	
205	30+19.24	28.55' RT.	502,666.28	758,461.60	
206	31+80.59	28.55' RT.	502,664.92	758,622.94	
* 207	32+05.01	28.14' RT.	502,665.16	758,647.57	
* 208	32+05.01	42.00' RT.	502,651.30	758,647.56	
209	32+36.01	42.00' RT.	502,651.27	758,678.56	
210	32+42.01	27.74' RT.	502,665.52	758,684.57	
211	34+92.06	25.13' RT.	502,667.88	758,934.63	
212	35+62.05	95.43' RT.	502,597.96	759,007.74	
213	37+55.51	101.26' RT.	502,598.17	759,197.73	
214	38+15.15	31.04' RT.	502,668.24	759,257.63	

EXISTING MONUMENT TABLE			
POINT	TYPE	Y	X
511	1" IRON PIPE	502,668.07	758,990.63
513	PK NAIL	502,728.33	759,257.71
600	IRON ROD (FLAT)	502,735.35	759,195.71
5138	DRILL HOLE	502,722.23	758,642.48



**MSA**  
TRANSPORTATION - MUNICIPAL DEVELOPMENT - ENVIRONMENTAL  
1835 N. Stevens St., Rhinelander, WI 54501  
715-362-3244 1-800-844-7854 Fax: 715-362-4118

JEFFREY L. DEMUTH, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT OF TRANSPORTATION, I HAVE MAPPED TRANSPORTATION PROJECT PLAT AND THAT SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

(SIGNATURE) *Jeffrey L. Demuth* DATE 12/01/15  
JEFFREY L. DEMUTH P.L.S. NUMBER S-2656

THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION  
NORTHCENTRAL REGION - RHINELANDER

(SIGNATURE) *Brent L. Stella* DATE 1-12-16  
(PRINTED NAME) Brent L. Stella  
TITLE: Real Estate Supervisor

TRANSPORTATION PROJECT PLAT NO: 9240-08-20 - 4.03

THAT PART OF GOVERNMENT LOT #4 AND SE 1/4 - NW 1/4, SECTION 24, T 40 N, R 1 W, CITY OF PARK FALLS, PRICE COUNTY, WISCONSIN.

STH 182, PRICE COUNTY

THE STATE OF WISCONSIN HAS DEEMED IT NECESSARY TO MONUMENT RIGHT-OF-WAY INTERESTS PREVIOUSLY ACQUIRED UNDER SECTIONS 82.01, 82.31(1), 82.31(2) AND 84.09 OF THE WISCONSIN STATE STATUTES AND DOES HEREBY CERTIFY THE DEPARTMENT OF TRANSPORTATION HAS SURVEYED THE HIGHWAY RIGHT-OF-WAY; THAT THIS PLAT IS A TRUE AND CORRECT REPRESENTATION OF THE EXTERIOR BOUNDARIES OF THE LAND SURVEYED AND SHOWS ACCURATE MEASUREMENTS THEREOF.

REFER TO THE TITLE SHEET, RECORDED AS SHEET 2 OF 2 OF TPP 9240-08-20 - 4.01, IN WOOD CABINET #50, AS DOCUMENT NO. 373468 FOR ADDITIONAL INFORMATION.

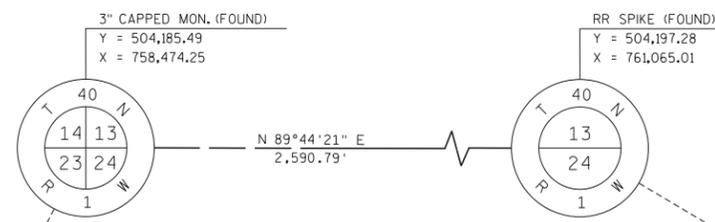
373712 25<sup>th</sup>

REGISTER OF DEEDS OFFICE  
PRICE COUNTY, WIS.  
Resolved for Record

FEB 01 2016  
AT 10:00 A.M. FULLY RECORDED  
*Justin L. Stella*  
REGISTER OF DEEDS  
Wood Cabinet #13

RESERVED FOR REGISTER OF DEEDS  
PROJECT NUMBER 9240-08-20 - 4.03  
AMENDMENT NO.:

EXISTING HIGHWAY RIGHT OF WAY BASED ON THE PLAT OF RIVER VIEW ADDITION TO VILLAGE OF PARK FALLS, DOT R/W PLAT NO. 9242-04-21, CSMs AND IRONS LOCATED IN THE FIELD.

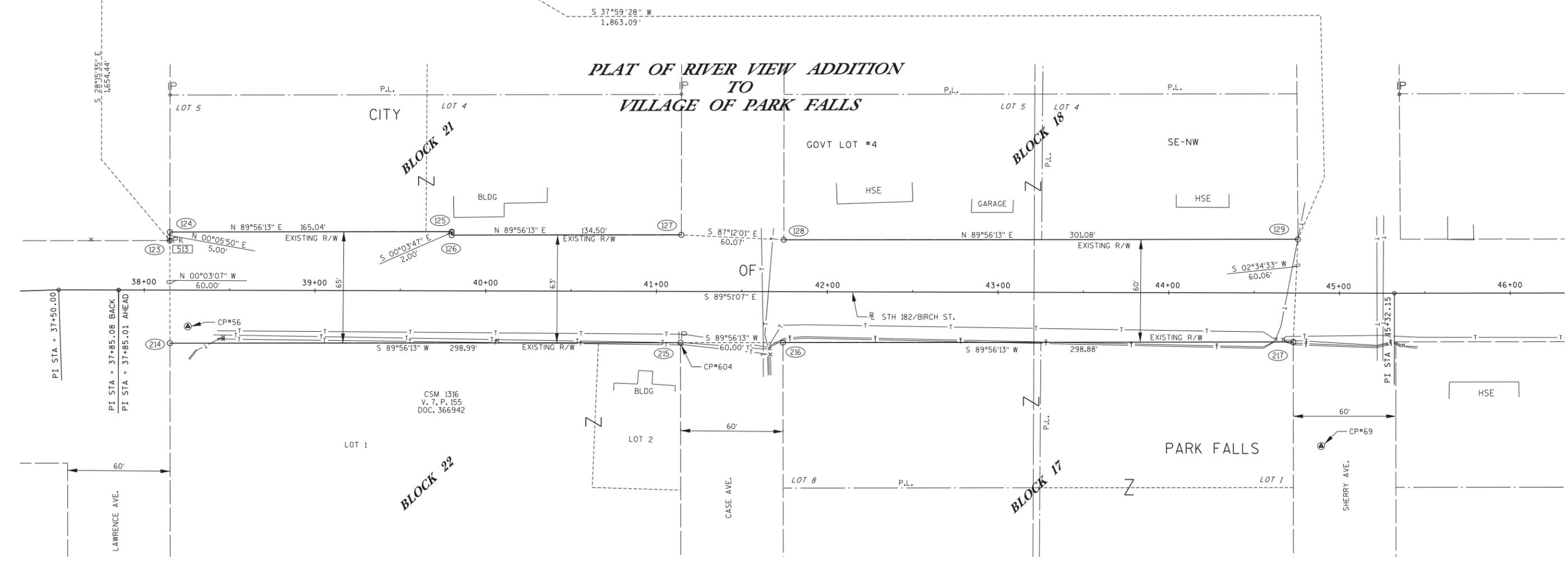


ALIGNMENT

PI = 37+85.08 (BACK)	PI = 45+32.15
PI = 37+82.01 (AHEAD)	Y = 502,697.43
Y = 502,699.36	X = 759,974.71
X = 759,227.57	

4

4

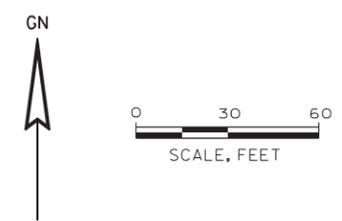


NO RIGHT OF WAY MONUMENTS ARE TO BE SET.

POINT	STATION	OFFSET	Y	X
123	38+14.94	28.96' LT.	502,728.24	759,257.58
124	38+14.94	33.96' LT.	502,733.24	759,257.59
125	39+79.97	34.57' LT.	502,733.42	759,422.62
126	39+79.98	32.57' LT.	502,731.42	759,422.63
127	41+14.48	33.06' LT.	502,731.57	759,557.13
128	14+74.48	30.28' LT.	502,728.64	759,617.12
129	44+75.57	31.39' LT.	502,728.97	759,918.21
214	38+15.15	31.04' RT.	502,668.24	759,257.63
215	41+14.14	29.94' RT.	502,668.57	759,556.62
216	41+74.14	29.72' RT.	502,668.64	759,616.62
217	44+73.02	28.62' RT.	502,668.97	759,915.51

POINT	TYPE	Y	X
513	PK NAIL	502,728.33	759,257.71

POINT	DESCRIPTION	STATION	OFFSET	Y	X
CP 56	3/4" I.R.	38+25.60	21.18' RT.	502,678.08	759,268.11
CP 604	1" I.P.	41+14.15	30.66' RT.	502,667.85	759,556.63
CP 69	MAG NAIL	44+89.45	89.32' RT.	502,608.22	759,931.78



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1835 N. Stevens St. Rhinelander, WI 54501  
715-362-3244 1-800-844-7854 Fax: 715-362-4116  
© MSA PROFESSIONAL SERVICES

I, JEFFREY L. DEMUTH, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT OF TRANSPORTATION, I HAVE MAPPED TRANSPORTATION PROJECT PLAT AND THAT SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

(SIGNATURE) *Jeffrey L. Demuth* DATE 12/03/15  
JEFFREY L. DEMUTH P.L.S. NUMBER S-2656

THIS PLAT IS APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION NORTHCENTRAL REGION - RHINELANDER

(SIGNATURE) *Brent L. Stella* DATE 1-21-16  
(PRINTED NAME) Brent L. Stella  
TITLE: Real Estate Supervisor

TPP 4.03.dgn 1/19/2016 7:45:01 AM bhalley

TRANSPORTATION PROJECT PLAT NO: 9240-08-20 - 4.04

THAT PART OF THE SE 1/4 - NW 1/4 SECTION 24, T 40 N, R 1W, CITY OF PARK FALLS, PRICE COUNTY, WISCONSIN.

STH 182, PRICE COUNTY

THE STATE OF WISCONSIN HAS DEEMED IT NECESSARY TO MONUMENT RIGHT-OF-WAY INTERESTS PREVIOUSLY ACQUIRED UNDER SECTIONS 82.01, 82.31(1), 82.31(2) AND 84.09 OF THE WISCONSIN STATE STATUTES AND DOES HEREBY CERTIFY THE DEPARTMENT OF TRANSPORTATION HAS SURVEYED THE HIGHWAY RIGHT-OF-WAY; THAT THIS PLAT IS A TRUE AND CORRECT REPRESENTATION OF THE EXTERIOR BOUNDARIES OF THE LAND SURVEYED AND SHOWS ACCURATE MEASUREMENTS THEREOF.

REFER TO THE TITLE SHEET, RECORDED AS SHEET 2 OF 2 OF TPP 9240-08-20 - 4.01, IN WOOD CABINET #50, AS DOCUMENT NO. 373468 FOR ADDITIONAL INFORMATION.

**373713** 25\*

REGISTER OF DEEDS OFFICE  
PRICE COUNTY, WIS.  
Received for Record

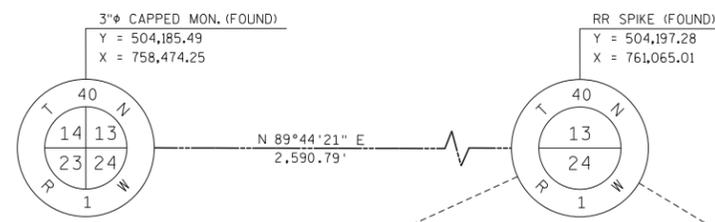
FEB 01 2016  
AT 8 O'CLOCK A.M. DULY RECORDED  
*Justin L. Stella*  
REGISTER OF DEEDS

Wood Cabinet #15

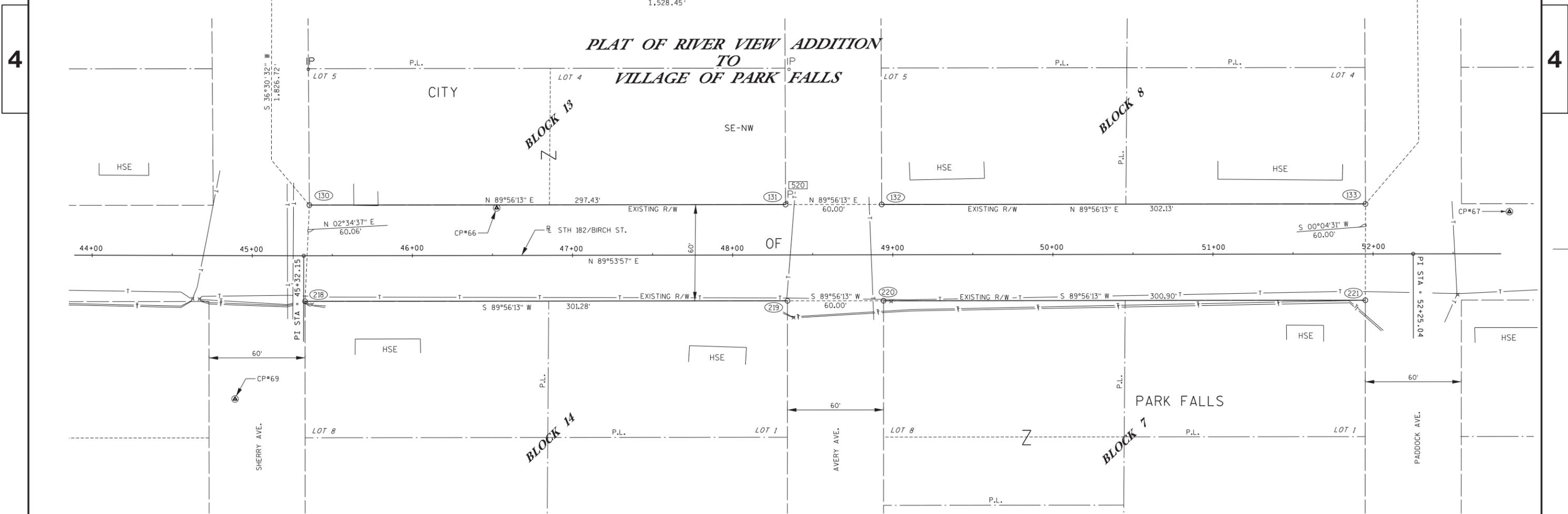
RESERVED FOR REGISTER OF DEEDS  
PROJECT NUMBER 9240-08-20 - 4.04  
AMENDMENT NO.:

ALIGNMENT

PI = 45+32.15	PI = 52+25.04
Y = 502,697.43	Y = 502,698.65
X = 759,974.71	X = 760,667.60



EXISTING HIGHWAY RIGHT OF WAY BASED ON THE PLAT OF RIVER VIEW ADDITION TO VILLAGE OF PARK FALLS, DOT R/W PLAT NO. 9242-04-21, CSMS AND IRONS LOCATED IN THE FIELD.

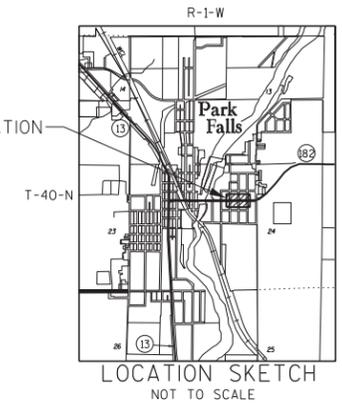
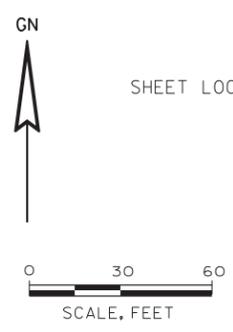


NO RIGHT OF WAY MONUMENTS ARE TO BE SET.

POINT	STATION	OFFSET	Y	X
130	45+35.71	31.60' LT.	502,729.03	757,978.21
131	48+33.13	31.40' LT.	502,729.36	760,275.64
132	48+93.13	31.36' LT.	502,729.43	760,335.64
133	51+95.26	31.16' LT.	502,729.76	760,637.77
218	45+32.90	28.40' RT.	502,669.03	759,975.51
219	48+34.18	28.60' RT.	502,669.36	760,276.79
220	48+94.18	28.64' RT.	502,669.43	760,336.79
221	51+95.08	28.84' RT.	502,669.76	760,637.69

POINT	DESCRIPTION	STATION	OFFSET	Y	X
CP 69	MAG NAIL	44+89.45	89.32' RT.	502,608.22	759,931.78
CP 66	60D NAIL	46+52.69	29.65' LT.	502,727.29	760,095.20
CP 67	60D NAIL	52+85.11	26.25' LT.	502,724.92	760,727.66

POINT	TYPE	Y	X
520	1.5" IRON PIPE (LYING FLAT)	502,730.72	760,276.42



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715-362-3244 1-800-844-7854 Fax: 715-362-4116

I, JEFFREY L. DEMUTH, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT OF TRANSPORTATION, I HAVE MAPPED TRANSPORTATION PROJECT PLAT AND THAT SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

(SIGNATURE) *Jeffrey L. Demuth* DATE 12/03/15  
JEFFREY L. DEMUTH P.L.S. NUMBER S-2656

THIS PLAT IS APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION NORTHCENTRAL REGION - RHINELANDER

(SIGNATURE) *Brent L. Stella* DATE 1-21-16  
(PRINTED NAME) Brent L. Stella  
TITLE: Real Estate Supervisor

TRANSPORTATION PROJECT PLAT NO: 9240-08-20 - 4.05

THAT PART OF THE SE 1/4 - NW 1/4, SECTION 24, T 40 N, R 1W, CITY OF PARK FALLS, PRICE COUNTY, WISCONSIN.

STH 182, PRICE COUNTY

THE STATE OF WISCONSIN HAS DEEMED IT NECESSARY TO MONUMENT RIGHT-OF-WAY INTERESTS PREVIOUSLY ACQUIRED UNDER SECTIONS 82.01, 82.31(1), 82.31(2) AND 84.09 OF THE WISCONSIN STATE STATUTES AND DOES HEREBY CERTIFY THE DEPARTMENT OF TRANSPORTATION HAS SURVEYED THE HIGHWAY RIGHT-OF-WAY; THAT THIS PLAT IS A TRUE AND CORRECT REPRESENTATION OF THE EXTERIOR BOUNDARIES OF THE LAND SURVEYED AND SHOWS ACCURATE MEASUREMENTS THEREOF.

REFER TO THE TITLE SHEET, RECORDED AS SHEET 2 OF 2 OF TPP 9240-08-20 - 4.01, IN WOOD CABINET #50, AS DOCUMENT NO. 373468 FOR ADDITIONAL INFORMATION.

373714 25<sup>th</sup>

REGISTER OF DEEDS OFFICE  
PRICE COUNTY, WIS.  
Received for Record

FEB 01 2016  
AT 10:00 A.M. DULY RECORDED  
Justin L. White  
REGISTER OF DEEDS

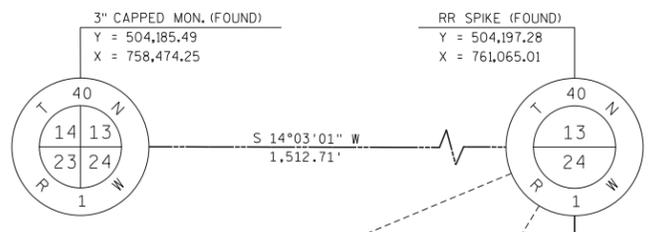
Wood Cabinet #16

RESERVED FOR REGISTER OF DEEDS  
PROJECT NUMBER 9240-08-20 - 4.05  
AMENDMENT NO.:

CONSTRUCTION R ALIGNMENT DATA

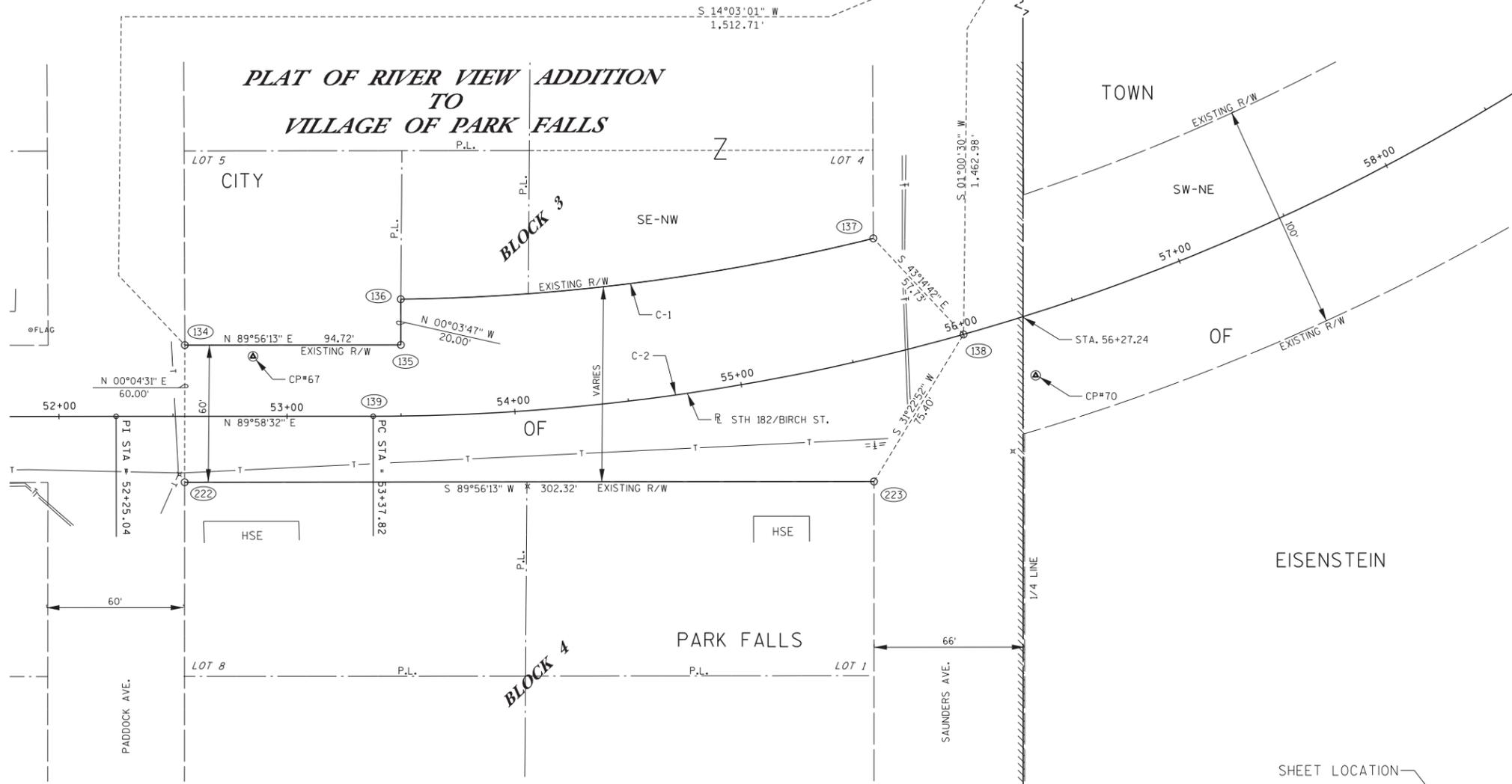
PI = 52+25.04      PI = 57+87.34  
Y = 502,698.65    Y = 502,698.89  
X = 760,667.60    X = 761,229.90  
Δ = 50°21'38"  
D = 5°59'33"  
T = 449.52'  
L = 840.40'  
R = 956.14'  
PC = 53+37.82  
PT = 61+78.22

EXISTING HIGHWAY RIGHT OF WAY BASED ON THE PLAT OF RIVER VIEW ADDITION TO VILLAGE OF PARK FALLS, DOT R/W PLAT NO. 9242-04-21 AND IRONS LOCATED IN THE FIELD.



4

4



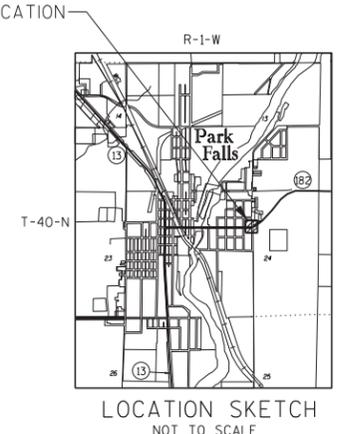
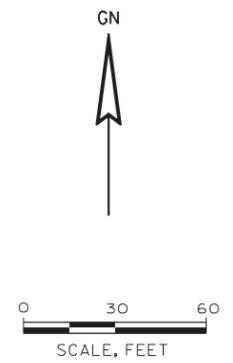
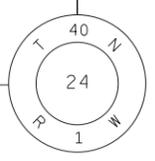
NO RIGHT OF WAY MONUMENTS ARE TO BE SET.

POINT	STATION	OFFSET	Y	X
134	52+55.22	29.17' LT.	502,727.83	760,697.77
135	53+50.35	31.15' LT.	502,729.93	760,792.49
136	53+50.62	51.15' LT.	502,749.93	760,729.47
137	55+71.84	50.81' LT.	502,776.58	760,999.72
138	56+00.00	0.00' CL	502,702.90	761,039.27
139	53+37.82	0.00' CL	502,698.70	760,780.38
222	52+55.12	30.83' RT.	502,667.83	760,697.69
223	55+47.62	52.82' RT.	502,670.16	761,000.01

CURVE	LENGTH	CHORD LENGTH	CHORD BEARING	RADIUS
C-1 (136 - 137)	209.42'	208.96'	N 82°40'26" E	904.93'
C-2 (139 - 138)	262.18'	261.36'	N 82°07'13" E	956.14'

POINT	DESCRIPTION	STATION	OFFSET	Y	X
CP 67	60D NAIL	52+85.11	26.25' LT.	502,724.92	760,727.66
CP 70	60D NAIL	56+24.92	26.17' RT.	502,716.60	761,070.92

6"x6" CONC. MON. (FOUND)  
Y = 501,710.59  
X = 761,065.63



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1835 N. Stevens St. Rhinelander, WI 54501  
715-362-3244 1-800-844-7854 Fax: 715-362-4116  
© MSA PROFESSIONAL SERVICES

I, JEFFREY L. DEMUTH, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT OF TRANSPORTATION, I HAVE MAPPED TRANSPORTATION PROJECT PLAT AND THAT SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

(SIGNATURE) *[Signature]* DATE 12/03/15  
JEFFREY L. DEMUTH P.L.S. NUMBER S-2656

THIS PLAT IS APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION NORTHCENTRAL REGION - RHINELANDER

(SIGNATURE) *[Signature]* DATE 1-21-16  
(PRINTED NAME) Brent L. Stella  
TITLE: Real Estate Supervisor

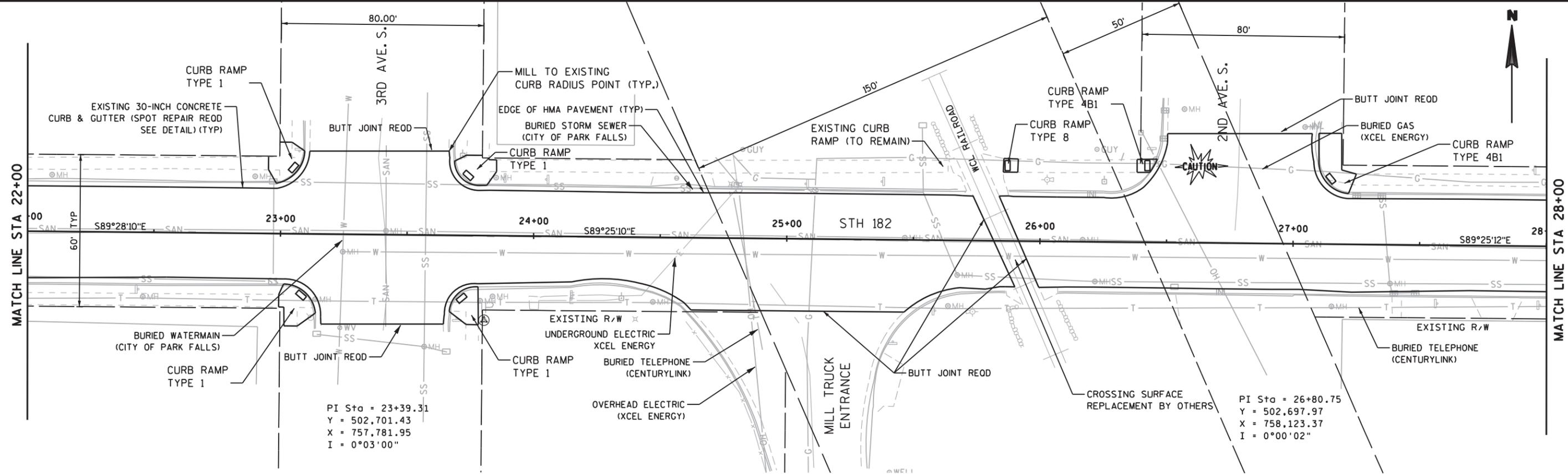
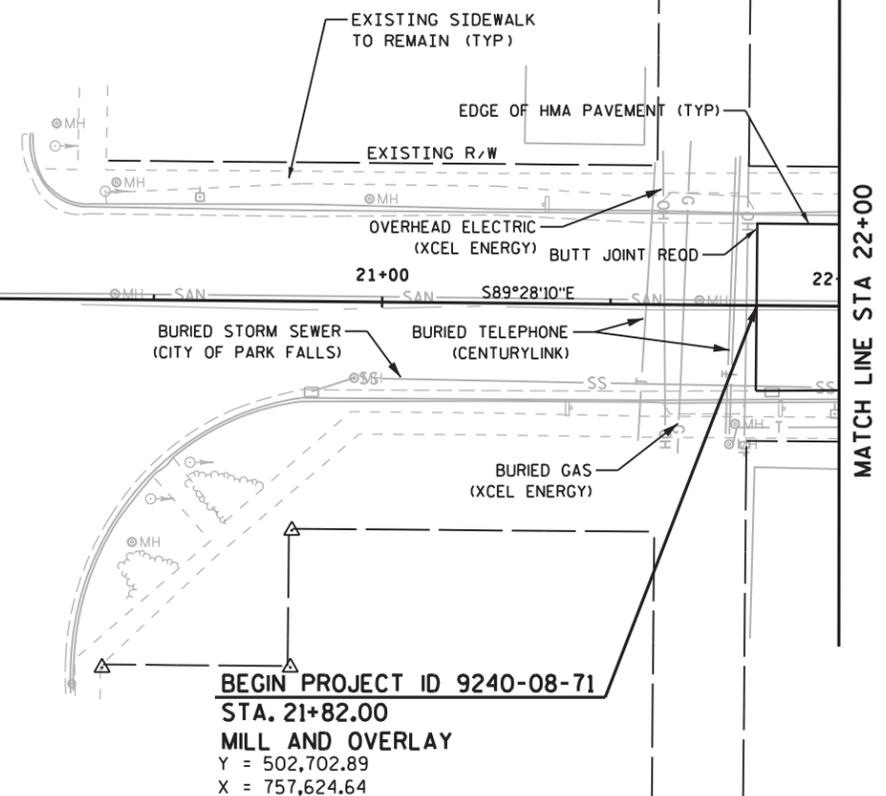
5

5



STH 13

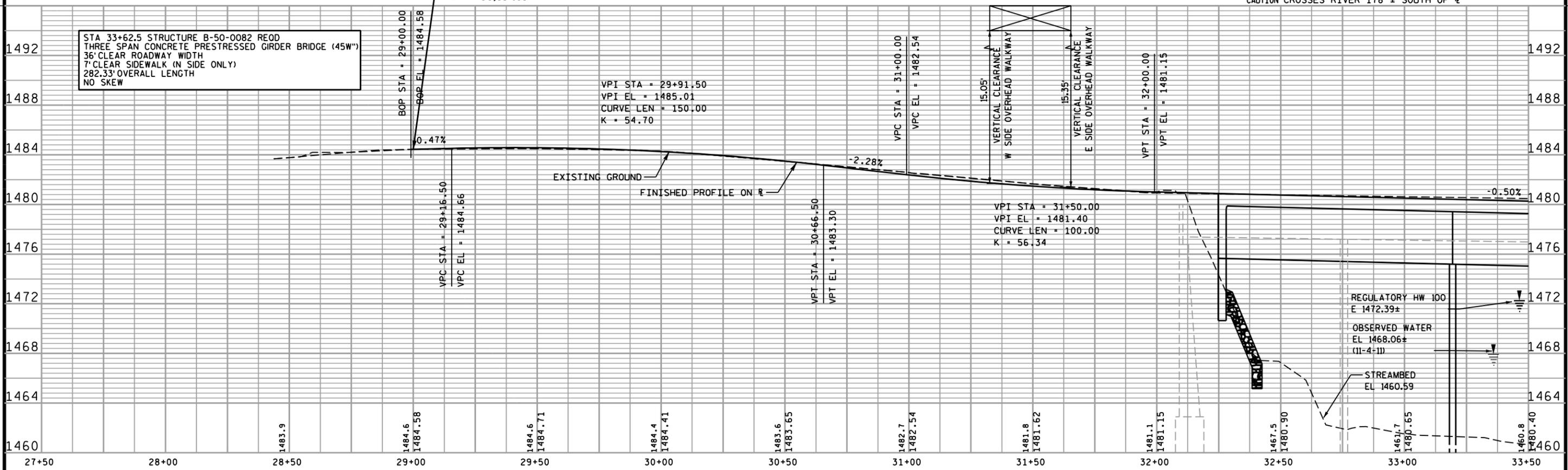
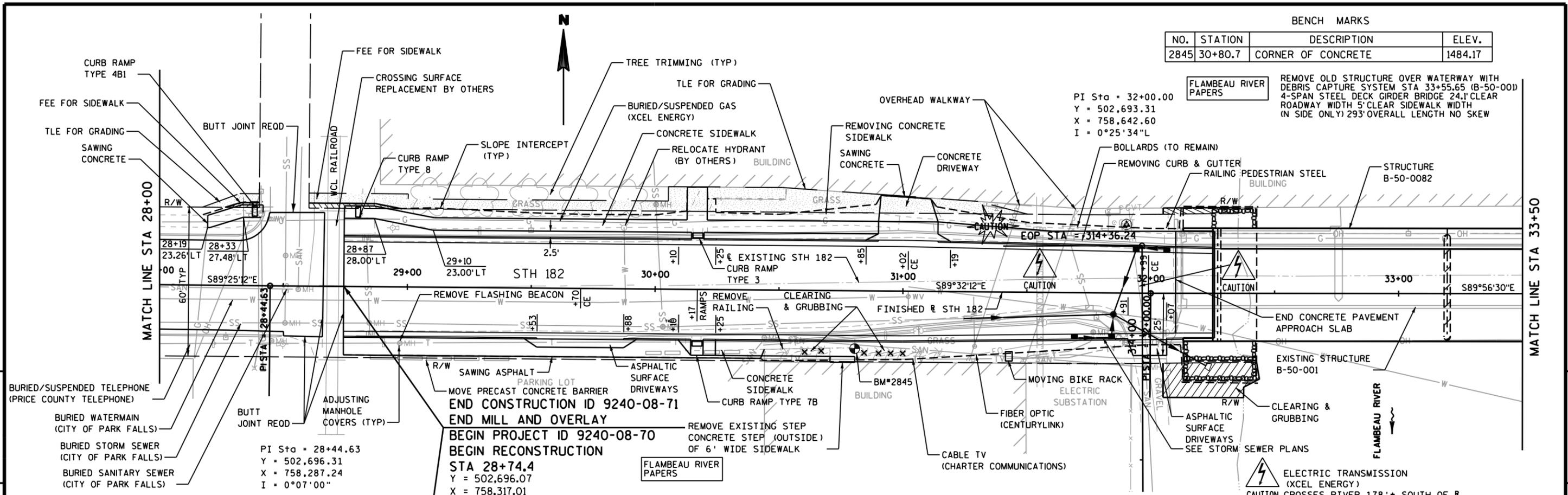
BOP STA = 20+00.20



PI Sta = 23+39.31  
 Y = 502,701.43  
 X = 757,781.95  
 I = 0°03'00"

PI Sta = 26+80.75  
 Y = 502,697.97  
 X = 758,123.37  
 I = 0°00'02"

BENCH MARKS			
NO.	STATION	DESCRIPTION	ELEV.
2845	30+80.7	CORNER OF CONCRETE	1484.17



PROJECT NO: 9240-08-70/71      HWY: STH 182      COUNTY: PRICE      PLAN AND PROFILE      SHEET      E

PI Sta = 35+50.00  
 Y = 502,692.95  
 X = 758,992.59  
 I = 1°55'15"R

PI Sta = 37+50.00  
 Y = 502,699.45  
 X = 759,192.49  
 I = 2°00'36"R

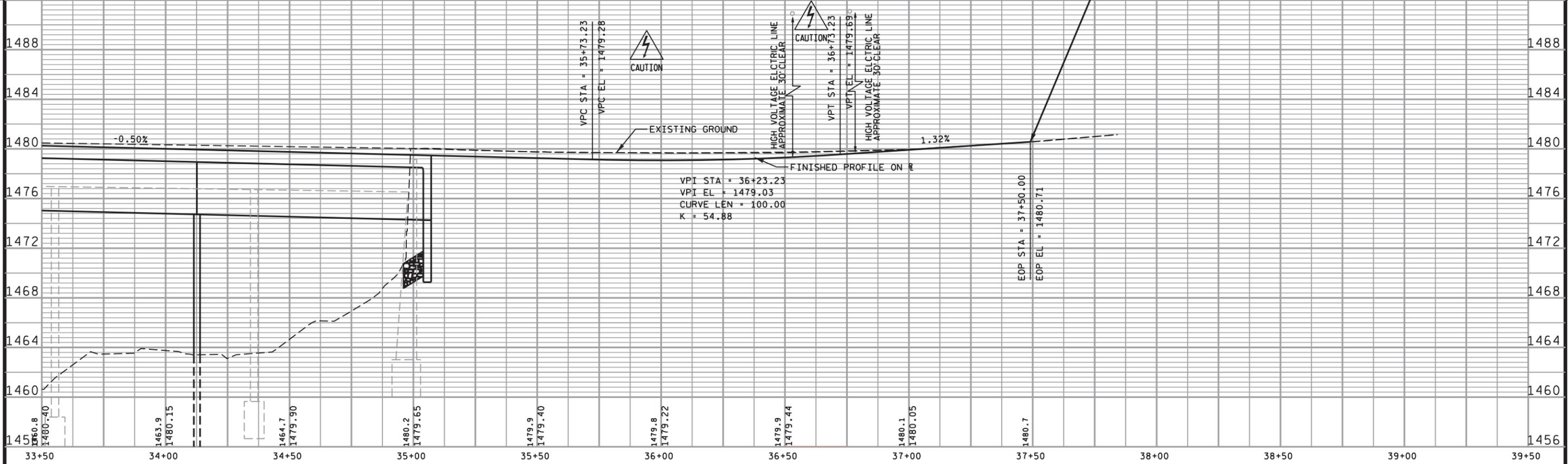
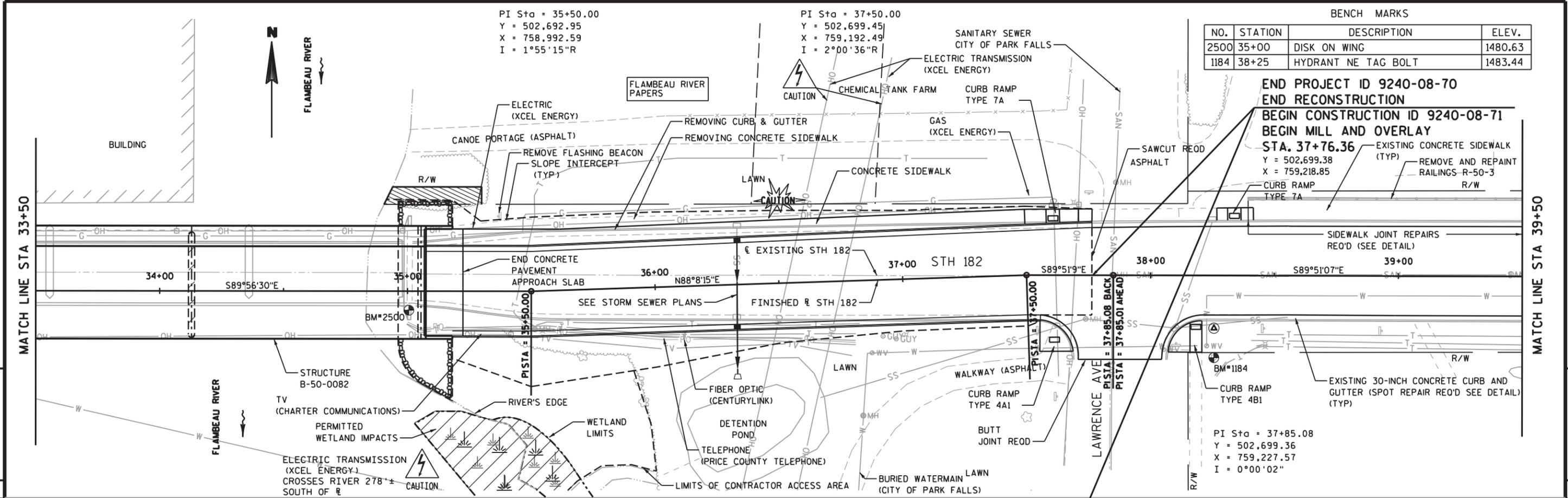
BENCH MARKS

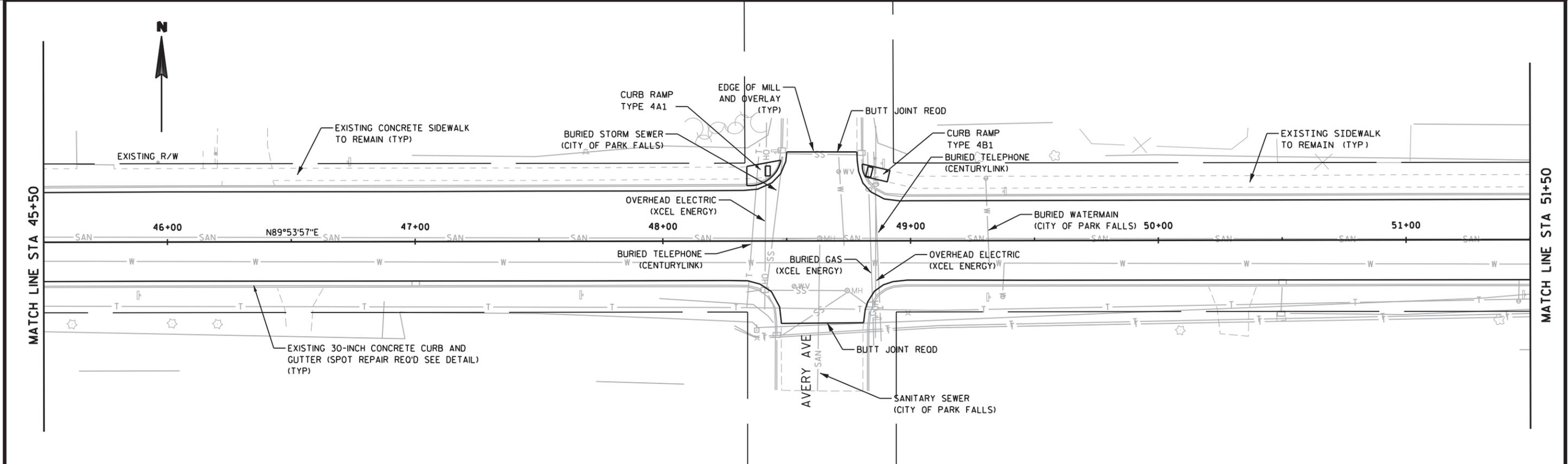
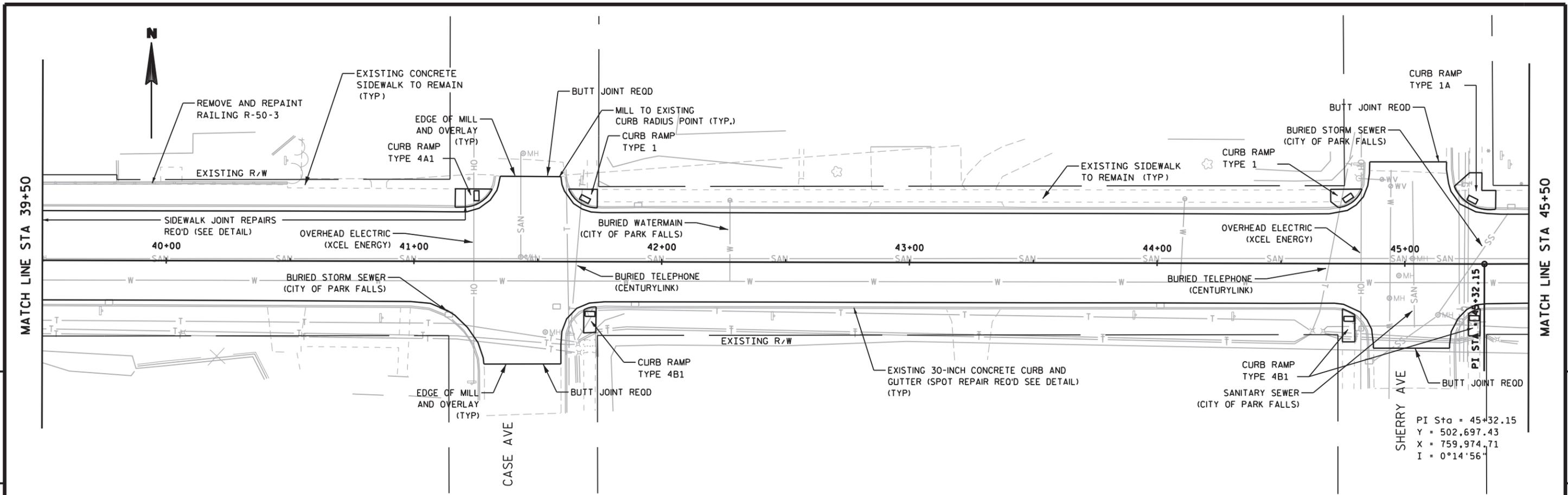
NO.	STATION	DESCRIPTION	ELEV.
2500	35+00	DISK ON WING	1480.63
1184	38+25	HYDRANT NE TAG BOLT	1483.44

END PROJECT ID 9240-08-70  
 END RECONSTRUCTION  
 BEGIN CONSTRUCTION ID 9240-08-71  
 BEGIN MILL AND OVERLAY  
 STA. 37+76.36

EXISTING CONCRETE SIDEWALK (TYP)  
 REMOVE AND REPAIR RAILINGS-R-50-3 R/W

PI Sta = 37+85.08  
 Y = 502,699.36  
 X = 759,227.57  
 I = 0°00'02"





PROJECT NO: 9240-08-70/71      HWY: STH 182      COUNTY: PRICE      PLAN SHEET      SHEET      E

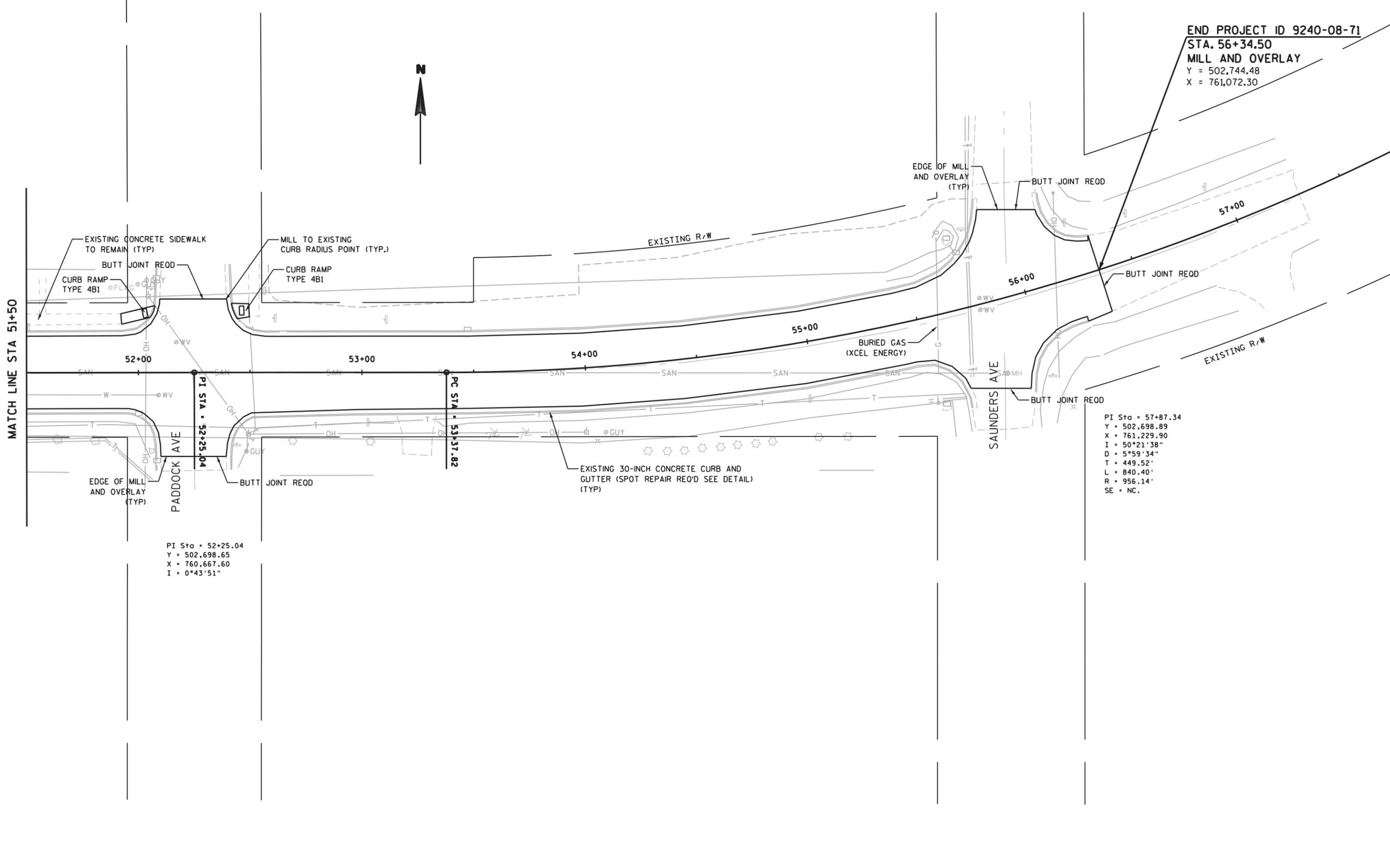
plan on plan 2.dgn 7/29/2016 10:56:43 AM CRooyakkers

END PROJECT ID 9240-08-71  
 STA. 56+34.50  
 MILL AND OVERLAY  
 Y = 502,744.48  
 X = 761,072.30



MATCH LINE STA 51+50

5

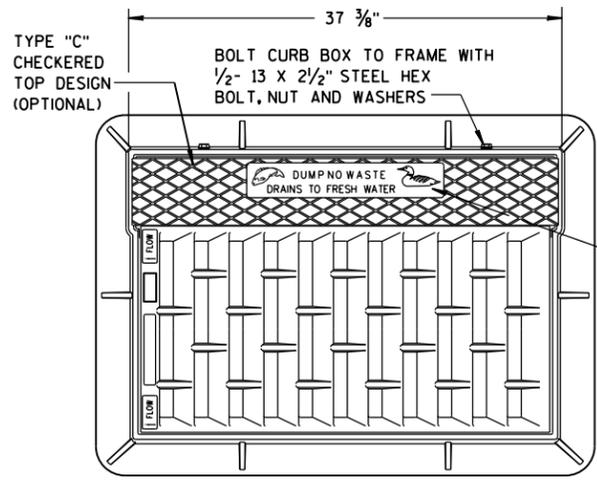


PI Sta = 52+25.04  
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 X = 760,667.60  
 I = 0°43'51"

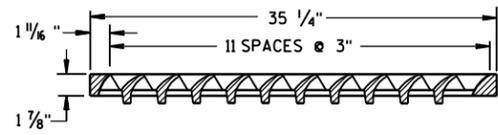
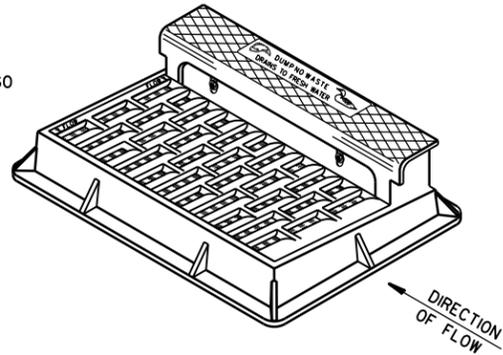
PI Sta = 57+87.34  
 Y = 502,698.89  
 X = 761,229.90  
 I = 50°21'38"  
 D = 5°59'34"  
 T = 449.52'  
 L = 840.40'  
 R = 956.14'  
 SE = NC.

## Standard Detail Drawing List

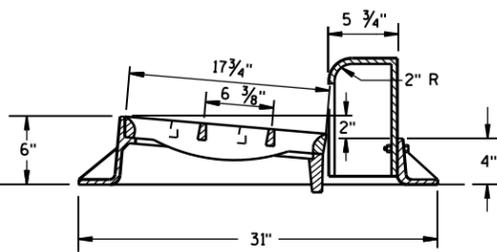
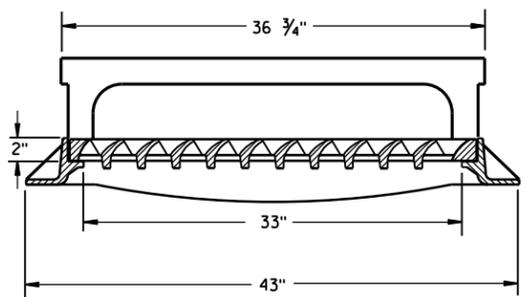
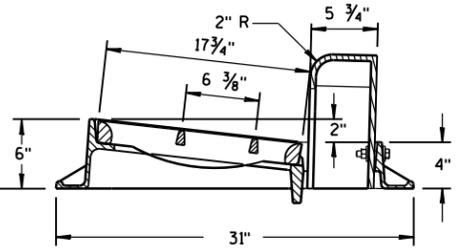
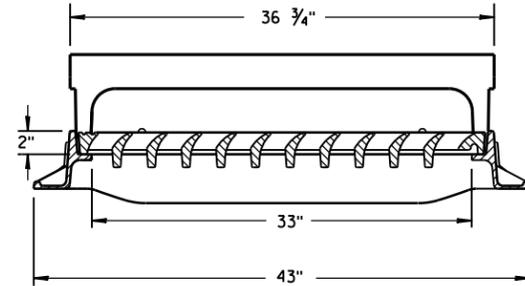
08A05-19A	INLET COVERS TYPE A, H, A-S, H-S & Z
08A05-19D	INLET COVER TYPE BW, MANHOLE COVERS, TYPE K, J, J-S, L & M
08A09-01	CATCH BASINS 2X3-FT AND 2.5X3-FT
08B09-01	MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER
08D01-18	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08D05-16A	CURB RAMPS TYPES 1 AND 1-A
08D05-16B	CURB RAMPS TYPES 2 AND 3
08D05-16C	CURB RAMPS TYPES 4A AND 4A1
08D05-16D	CURB RAMPS TYPE 4B AND 4B1
08D05-16E	CURB RAMPS TYPES 5, 6, 7A, 7B & 8
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08E11-02	TURBIDITY BARRIER
08E12-01	SILT SCREEN
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F02-01	APRON ENDWALLS FOR PIPE ARCH AND ELLIPTICAL PIPE
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
09B02-09	CONDUIT
09B04-11	PULL BOX
09C02-07	CONCRETE BASES, TYPES 1, 2, 5, & 6
09C03-04	TRANSFORMER/PEDESTAL BASES
09C04-04	CONCRETE BASE BOLT REPAIR
09E01-14D	POLE MOUNTINGS FOR LIGHTING UNITS, TYPE 5 (30 FEET)
09E01-14G	HARDWARE DETAILS FOR POLE MOUNTINGS
09E03-05	NON-FREEWAY LIGHTING UNIT POLE WIRING
12A03-10	NAME PLATE (STRUCTURES)
13B01-10	PAVEMENT DETAILS FOR RAILROAD APPROACH
13B02-08A	CONCRETE PAVEMENT APPROACH SLAB
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C03-03	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C04-03	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M. P. H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C05-03	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M. P. H. OR LESS
15C07-12C	PAVEMENT MARKING ARROWS
15C08-16A	PAVEMENT MARKING (MAINLINE)
15C08-16B	PAVEMENT MARKING (INTERSECTIONS)
15C08-16E	PAVEMENT MARKING (LEFT TURN LANE)
15C09-09A	SIGNING AND PAVEMENT MARKING DETAILS FOR RAILROAD-HIGHWAY GRADE CROSSINGS
15C12-04	TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)
15C19-03A	MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY
15C33-01	STOP LINE AND CROSSWALK PAVEMENT MARKING
15D28-03	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D29-03	TRAFFIC CONTROL, VEHICLE ENTRANCE/EXIT OR HAUL ROAD
15D30-02A	TRAFFIC CONTROL, PEDESTRIAN ACCOMMODATION
15D30-02B	TRAFFIC CONTROL, TEMPORARY ADA COMPLIANT PEDESTRIAN ACCOMMODATION
15D30-02C	TRAFFIC CONTROL, PEDESTRIAN ACCOMMODATION
15D38-01A	TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS
15D38-01B	ATTACHMENT OF SIGNS TO POSTS
16A01-06	LANDMARK REFERENCE MONUMENTS AND COVERS



**NOTE:  
GRATE IS REVERSIBLE.**

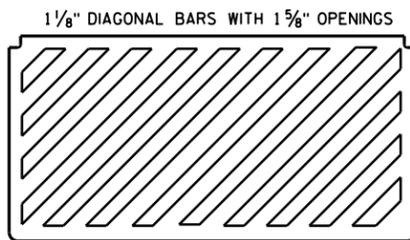


**NOTE: CURB BOX HEIGHT ADJUSTABLE 6" TO 9"**

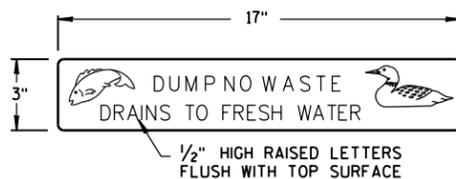


**TYPE "H"**

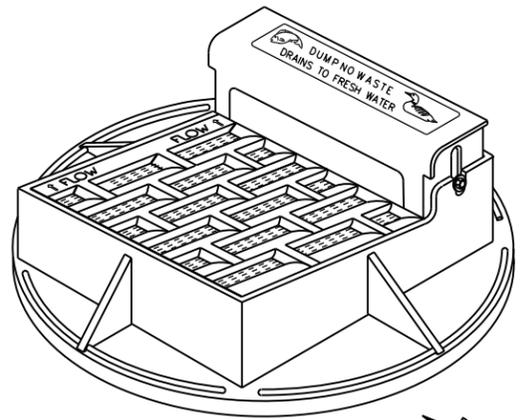
**NOTE: EITHER CASTING IS ACCEPTABLE**



**SPECIAL GRATE FOR  
TYPE "H" COVER**  
(MEASURES 35 1/4" X 17 3/4" X 2")  
(NOTED AS TYPE H-S ON DRAINAGE TABLE)

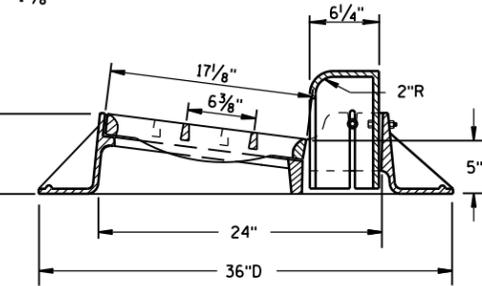
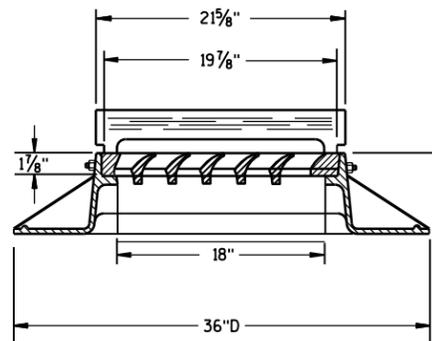
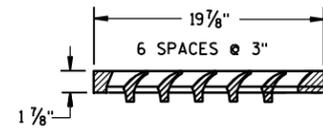
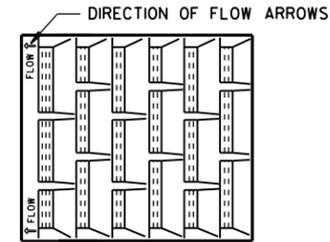


**LOGO DETAIL**

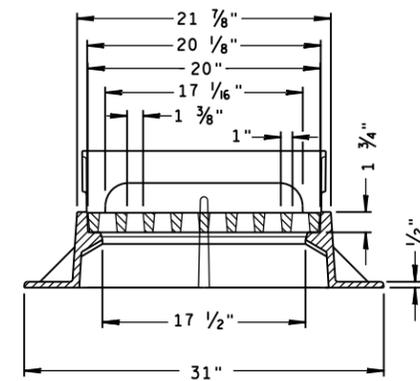
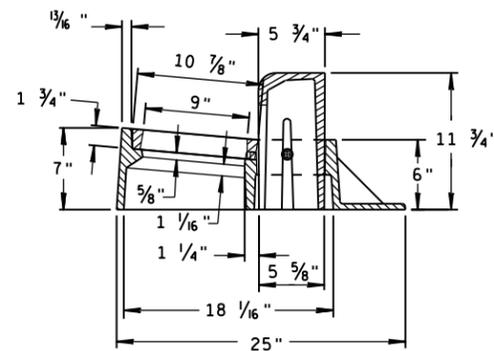


**NOTE: CURB BOX ADJUSTABLE 4" TO 9"**

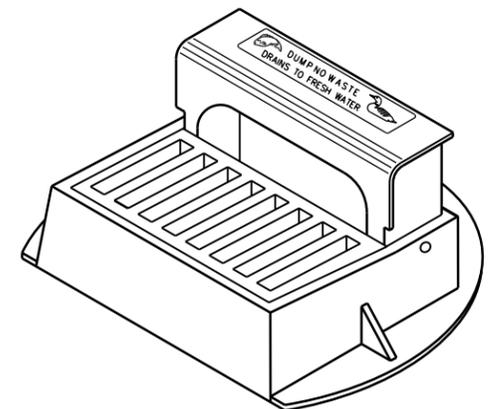
**NOTE:  
GRATE IS REVERSIBLE.**



**TYPE "A"**



**TYPE "Z"**



**INLET COVERS  
TYPE A, H, A-S, H-S & Z**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

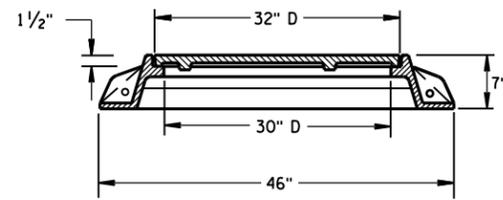
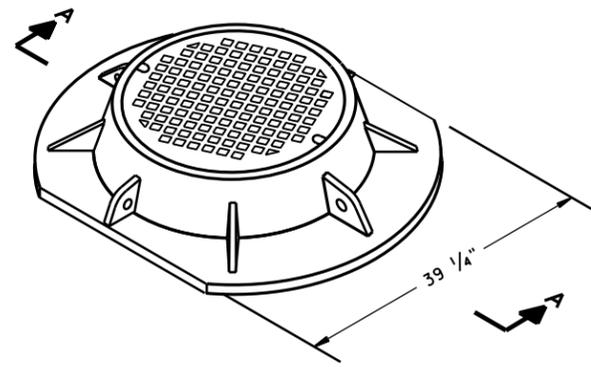
APPROVED  
11-27-13  
DATE  
/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA

**GENERAL NOTES**

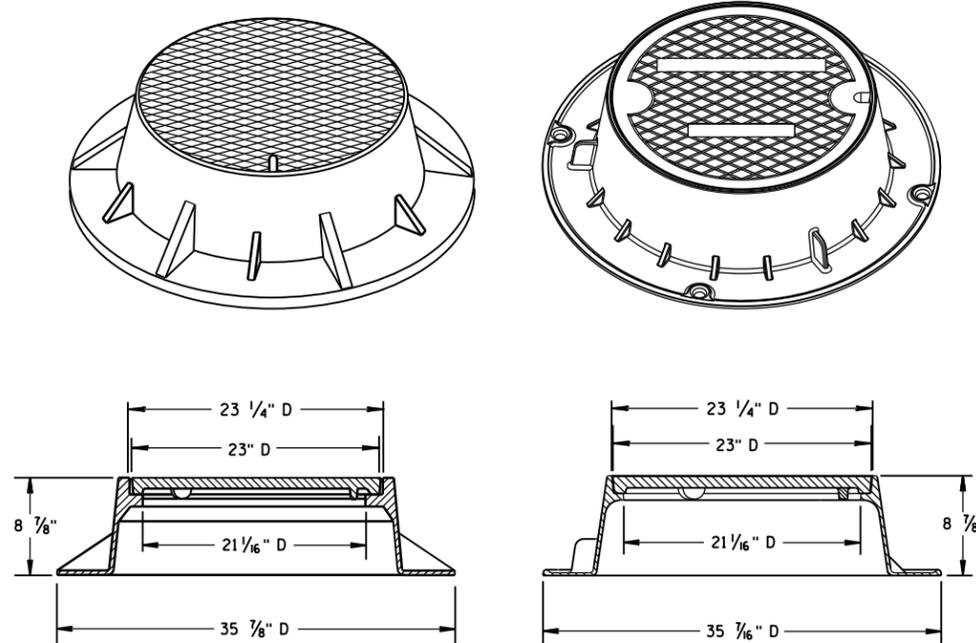
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR CATCH BASIN, MANHOLE AND INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.

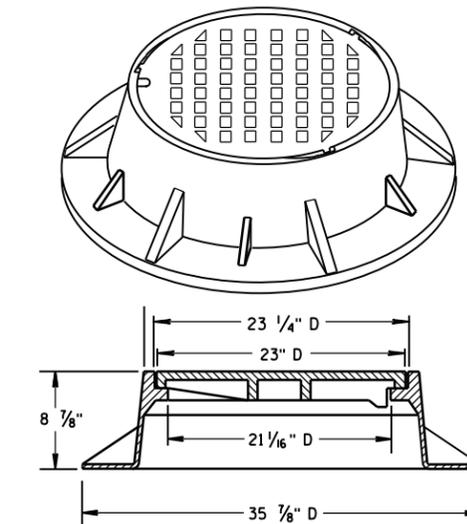
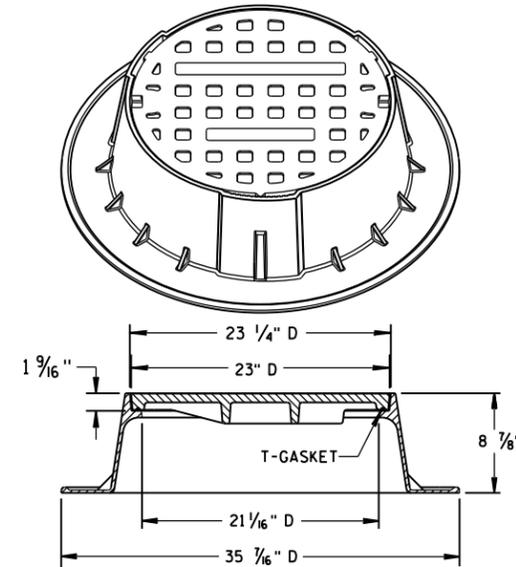


SECTION A-A  
TYPE "K"



TYPE "J"

NOTE: EITHER CASTING IS ACCEPTABLE

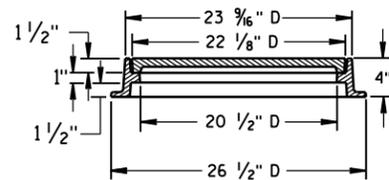
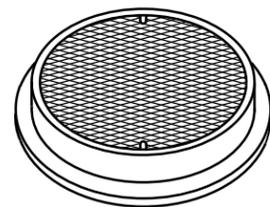


TYPE "J" SPECIAL

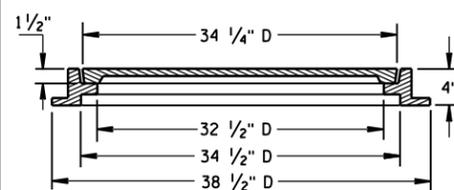
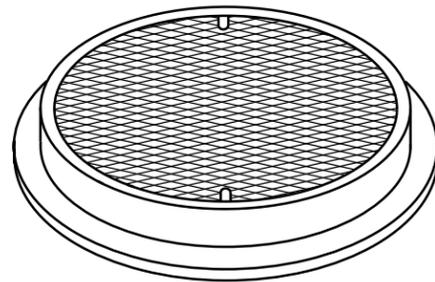
TYPE "B" NON-ROCKING SELF-SEAL LID  
(NOTED AS TYPE J-S ON THE DRAINAGE TABLE)

NOTE: EITHER CASTING IS ACCEPTABLE

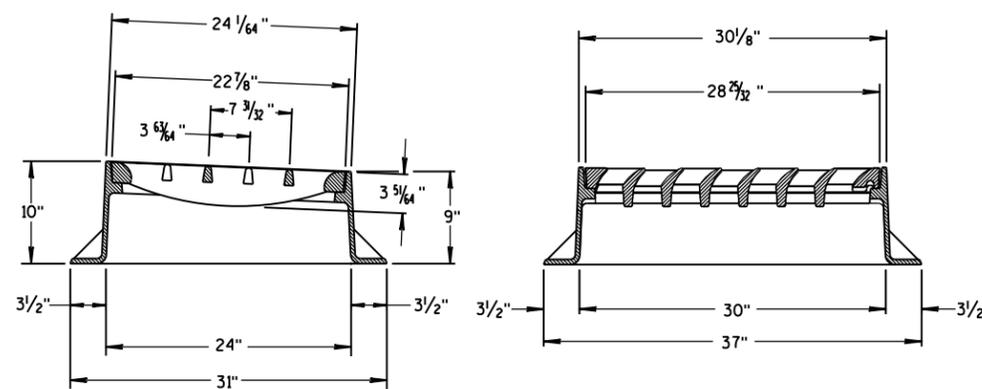
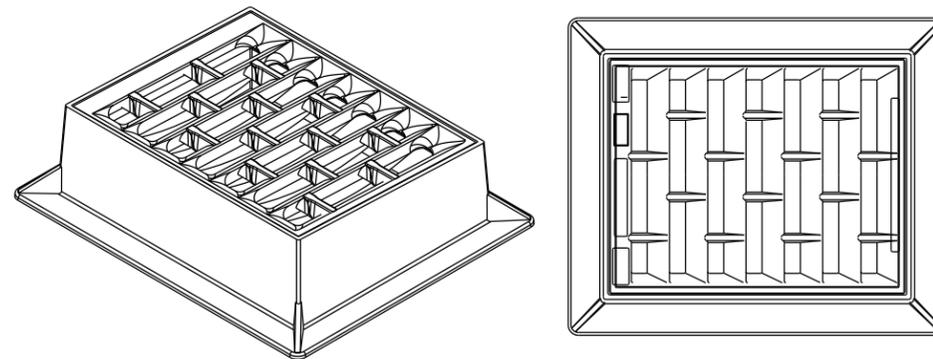
6



TYPE "L"



TYPE "M"



INLET COVER TYPE "BW"

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR MANHOLE COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.

6

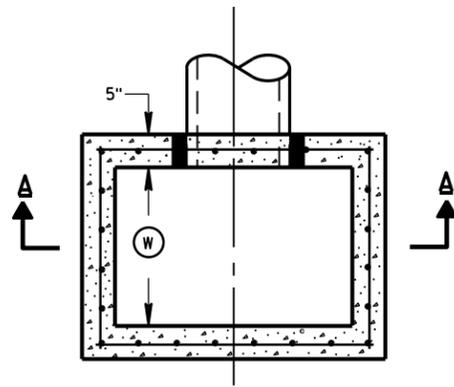
S.D.D. 8 A 5-19d

S.D.D. 8 A 5-19d

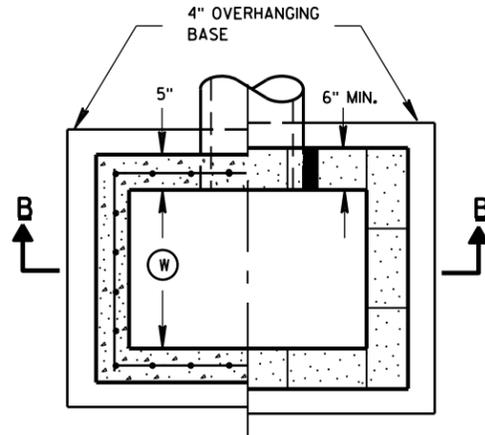
INLET COVER TYPE BW  
MANHOLE COVERS, TYPE K,  
J, J-S, L & M

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

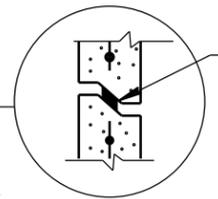
APPROVED  
11/27/2013 DATE /S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA



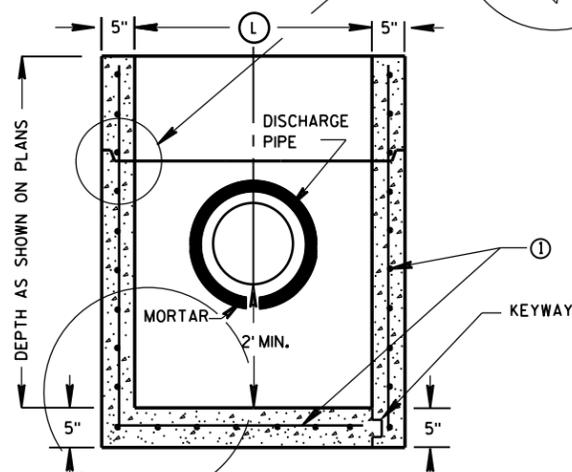
PLAN VIEW



PLAN VIEW

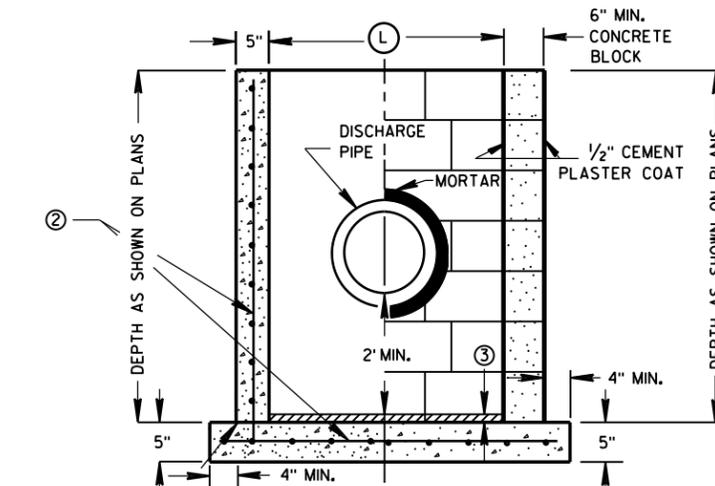


RISER JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 (TYP)



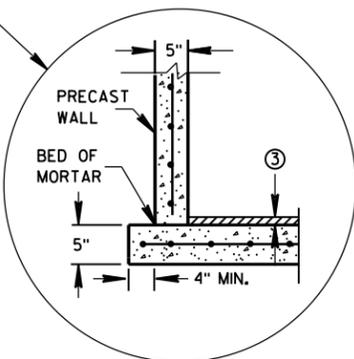
PRECAST REINFORCED CONCRETE WITH MONOLITHIC BASE

SECTION A-A



CONSTRUCTION JOINT  
CAST-IN-PLACE REINFORCED CONCRETE  
CONCRETE BLOCK ON CAST-IN-PLACE WITH PRECAST REINFORCED CONCRETE BASE ①

SECTION B-B



SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST CATCH BASIN UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL PRECAST CATCH BASIN UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATES THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

4" OVERHANGING BASES ARE REQUIRED FOR CAST-IN-PLACE REINFORCED CONCRETE AND CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3" CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

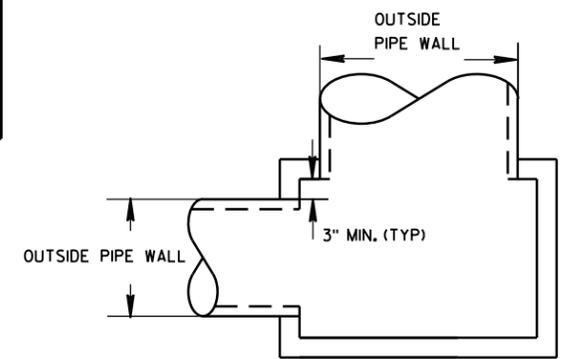
- ① FOR PRECAST CATCH BASINS PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.
- ② CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.
- ③ 1" CONCRETE KEY POURED AFTER INSTALLATION. 2' SUMP MEASURED FROM TOP OF KEY.

**CATCH BASIN COVER MATRIX**

CATCH BASIN SIZE	INLET COVER TYPE		F	ALL H'S
	WIDTH (W) (FT)	LENGTH (L) (FT)		
2X3-FT	2	3		X
2.5X3-FT	2.5	3	X	

**PIPE MATRIX**

CATCH BASIN SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	WIDTH (IN)	LENGTH (IN)
2X3-FT	12	24
2.5X3-FT	18	24



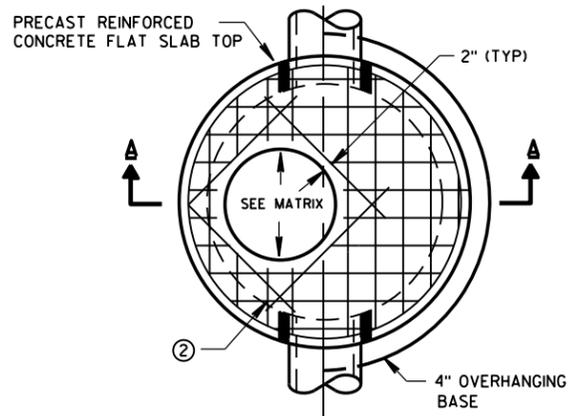
DETAIL "A"

CATCH BASINS 2X3-FT AND 2.5X3-FT

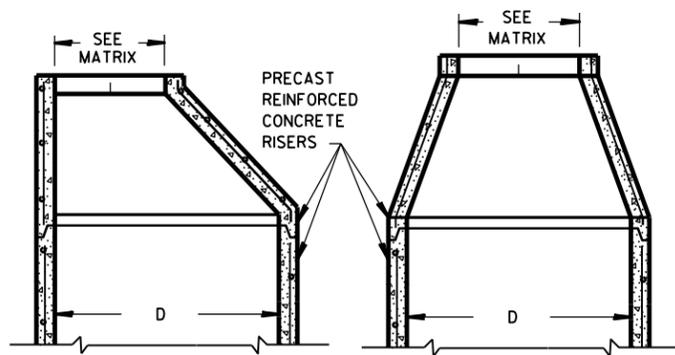
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
6/5/2012 DATE /S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT ENGINEER  
FHWA

**CATCH BASINS 2X3-FT AND 2.5X3-FT**

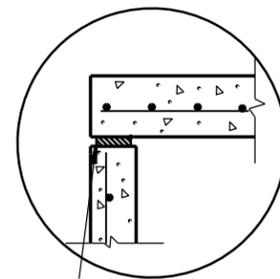


PLAN VIEW CIRCULAR OPENING

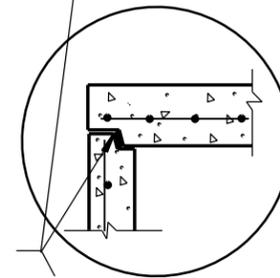


OPTIONAL PRECAST REINFORCED CONCRETE ECCENTRIC TOP

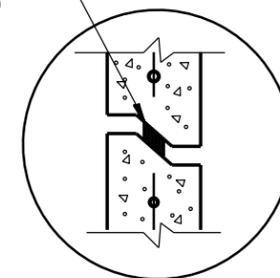
OPTIONAL PRECAST REINFORCED CONCRETE CONCENTRIC TOP



TOP WITH PLAIN END JOINT

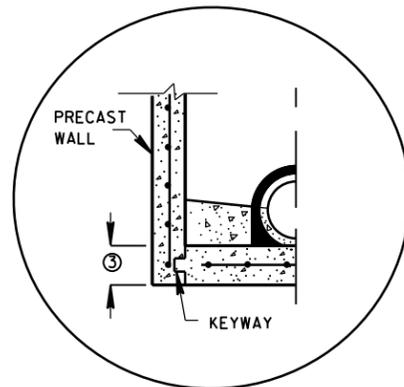


TOP WITH TONGUE AND GROOVE JOINT

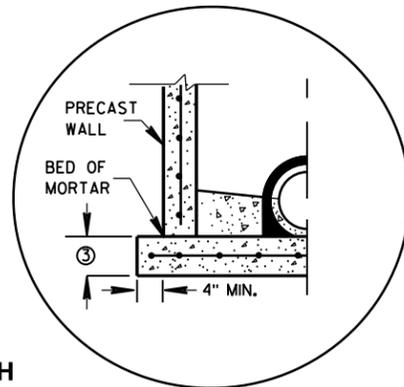


RISER WITH TONGUE AND GROOVE JOINT

DETAIL "B"



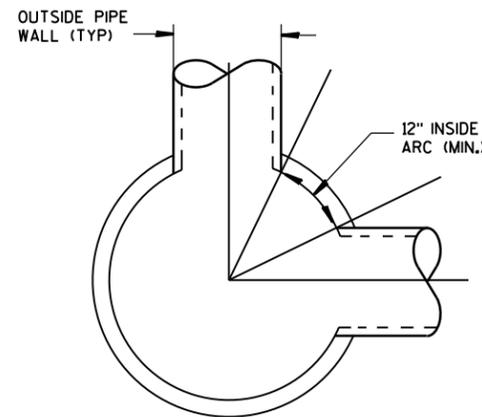
PRECAST REINFORCED CONCRETE WITH INTEGRAL BASE OPTION



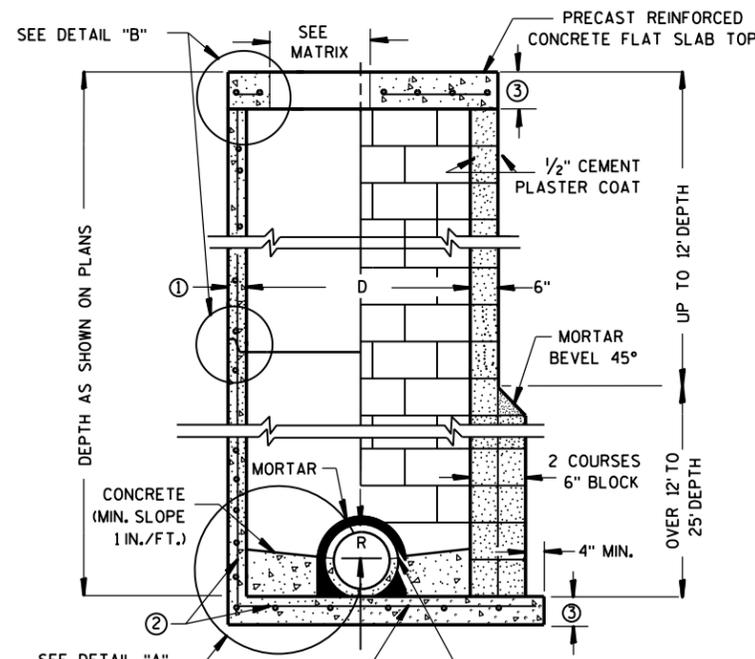
SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION

DETAIL "A"

JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C990 (TYP)



DETAIL "C"



CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES

PRECAST REINFORCED CONCRETE BLOCK WITH CONCRETE WITH MONOLITHIC BASE CAST-IN-PLACE OR PRECAST REINFORCED CONCRETE BASE ②

MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS. UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST MANHOLE UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

PRECAST REINFORCED CONE TOPS (ECCENTRIC OR CONCENTRIC) OR PRECAST REINFORCED FLAT SLAB TOPS MAY BE USED ON CONCRETE BLOCK STRUCTURES. THE CONE TOPS SHALL BE INSTALLED ON A BED OF MORTAR.

ECCENTRIC CONE TOPS MAY BE USED ON ALL STRUCTURES, AND CONCENTRIC CONE TOPS SHALL BE USED ONLY ON STRUCTURES 5 FEET OR LESS IN DEPTH, UNLESS OTHERWISE DIRECTED BY THE ENGINEER.

STEPS MEETING AASHTO M199 AND THE FOLLOWING REQUIREMENTS SHALL BE INSTALLED IN ALL STRUCTURES OVER 5 FEET IN DEPTH: 16 INCH C-C MAXIMUM SPACING; PROJECT A MINIMUM CLEAR DISTANCE OF 4 INCHES FROM THE WALL AT THE POINT OF EMBEDMENT; MINIMUM LENGTH OF 10 INCHES; MINIMUM WALL EMBEDMENT OF 3 INCHES. FERROUS METAL STEPS NOT PAINTED OR TREATED TO RESIST CORROSION SHALL HAVE A MINIMUM CROSS SECTIONAL DIMENSION OF 1 INCH.

STEPS OF APPROVED POLYPROPYLENE PLASTIC COATED REINFORCEMENT BAR ARE ACCEPTABLE. REINFORCING BAR MUST BE A MINIMUM OF 1/2" AND MEET THE REQUIREMENTS OF ASTM A615.

CERTIFICATION SHALL BE PROVIDED THAT INSTALLED STEPS WHEN TESTED IN ACCORDANCE WITH SECTION 10 OF AASHTO T280 CAN WITHSTAND A VERTICAL LOAD OF 800 LBS. AND A HORIZONTAL LOAD OF 400 LBS.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED. CONCRETE BLOCK WILL NOT BE PERMITTED FOR STRUCTURES GREATER THAN 4 FEET IN DIAMETER.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

ALL PRECAST MANHOLE UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M 199.

4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "C".

① MINIMUM WALL THICKNESS SHALL BE 4 INCHES FOR 3-FT, 5 INCHES FOR 4-FT, 6 INCHES FOR 5-FT, 7 INCHES FOR 6-FT, 8 INCHES FOR 7-FT AND 9 INCHES FOR 8-FT DIAMETER PRECAST MANHOLES.

② FOR PRECAST MANHOLES PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.

③ PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER OF 48" AND LESS SHALL HAVE A MINIMUM THICKNESS OF 6". PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER LARGER THAN 48" SHALL HAVE A MINIMUM THICKNESS OF 8".

MANHOLE COVER OPENING MATRIX

MANHOLE COVER TYPE	C	ALL J'S	K	L	M
OPENING SIZE (FT)					
2 DIA.	X	X		X	
3 DIA.			X		X

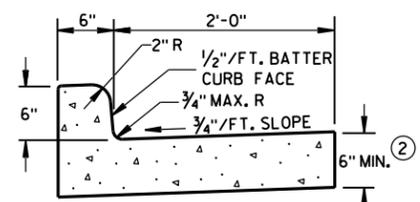
PIPE MATRIX

MANHOLE SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18
5-FT	36	24
6-FT	42	36
7-FT	48	36
8-FT	60	42

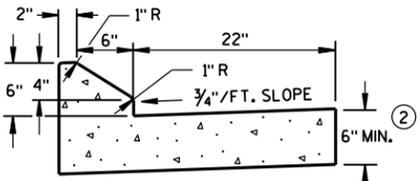
MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

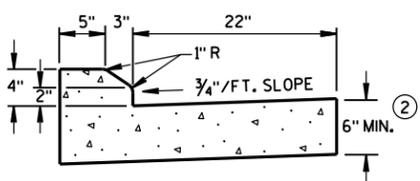
APPROVED  
6/5/2012 DATE /S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT ENGINEER  
FHWA



TYPES A & D ①

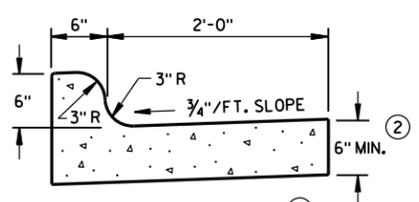


6" SLOPED CURB TYPES G & J ①



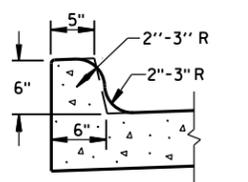
4" SLOPED CURB TYPES G & J ①

CONCRETE CURB & GUTTER 30"

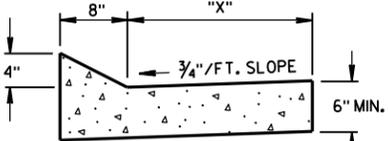


TYPES K & L ①

CONCRETE CURB & GUTTER 30"

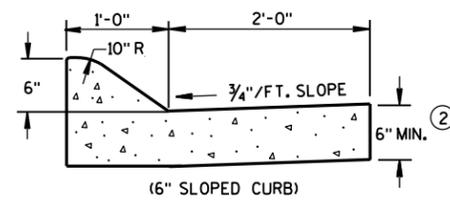


OPTIONAL CURB SHAPE FOR TYPES K & L ①

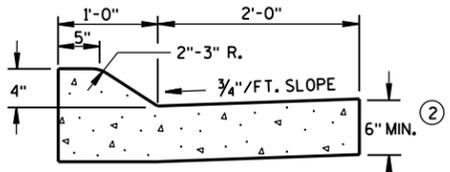


TYPES TBT & TBTT ①  
CONCRETE CURB & GUTTER

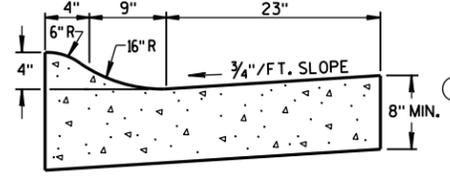
TBT & TBTT	"X"
30"	22"
36"	28"



(6" SLOPED CURB)



(4" SLOPED CURB)  
TYPES A & D ①

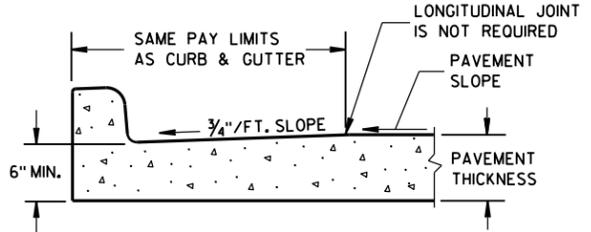


4" SLOPED CURB TYPES R & T ① ④  
CONCRETE CURB & GUTTER 36"

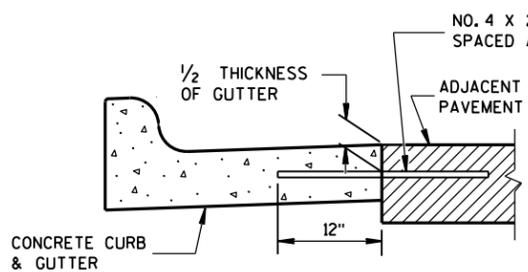
**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.  
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.  
INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.  
WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.  
UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

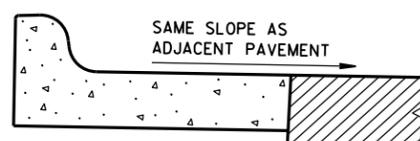
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBTT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ④ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑤ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



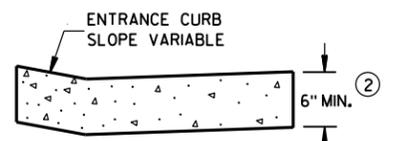
PARTIAL SECTION OF PAVEMENT WITH INTEGRAL CURB & GUTTER



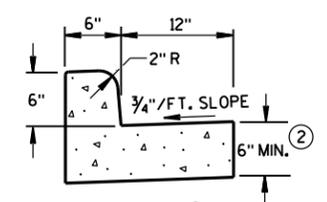
TYPICAL TIE BAR LOCATION ①



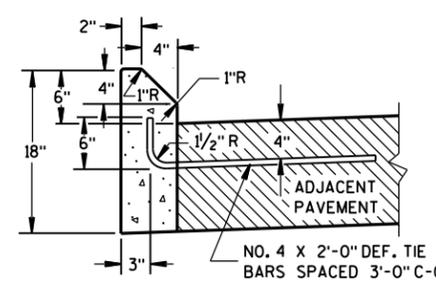
REVERSE SLOPE GUTTER ⑤  
(TYPICAL FOR ALL CURB & GUTTER TYPES)



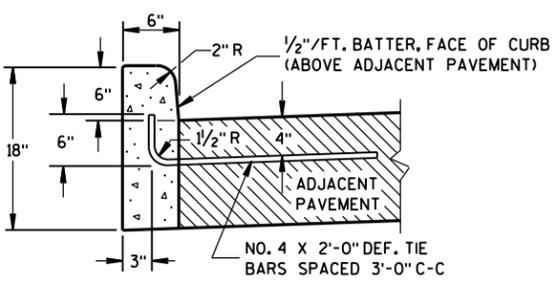
DRIVEWAY ENTRANCE CURB ②  
(WHEN DIRECTED BY THE ENGINEER)



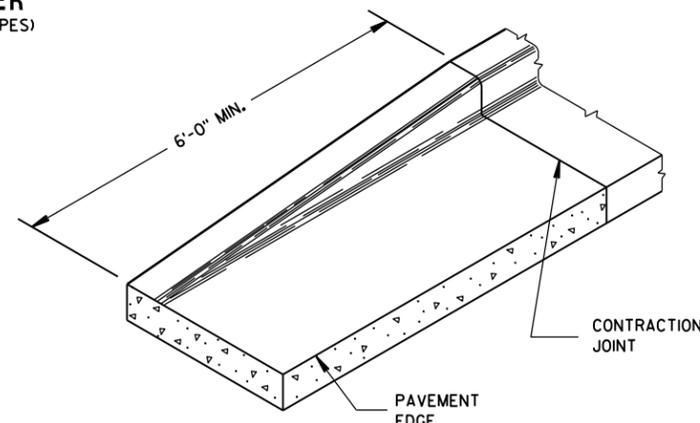
TYPES A & D  
CONCRETE CURB & GUTTER 18"



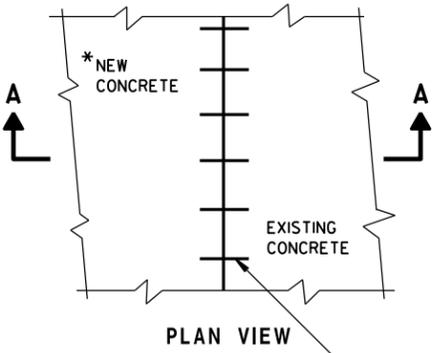
TYPES G & J



TYPES A & D  
CONCRETE CURB



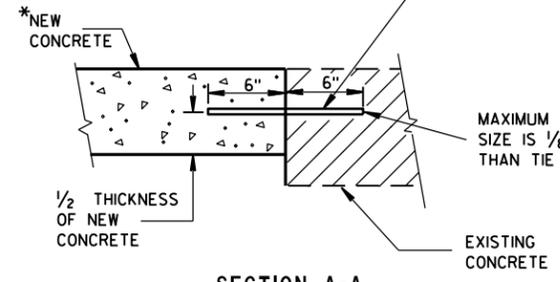
END SECTION CURB & GUTTER



PLAN VIEW

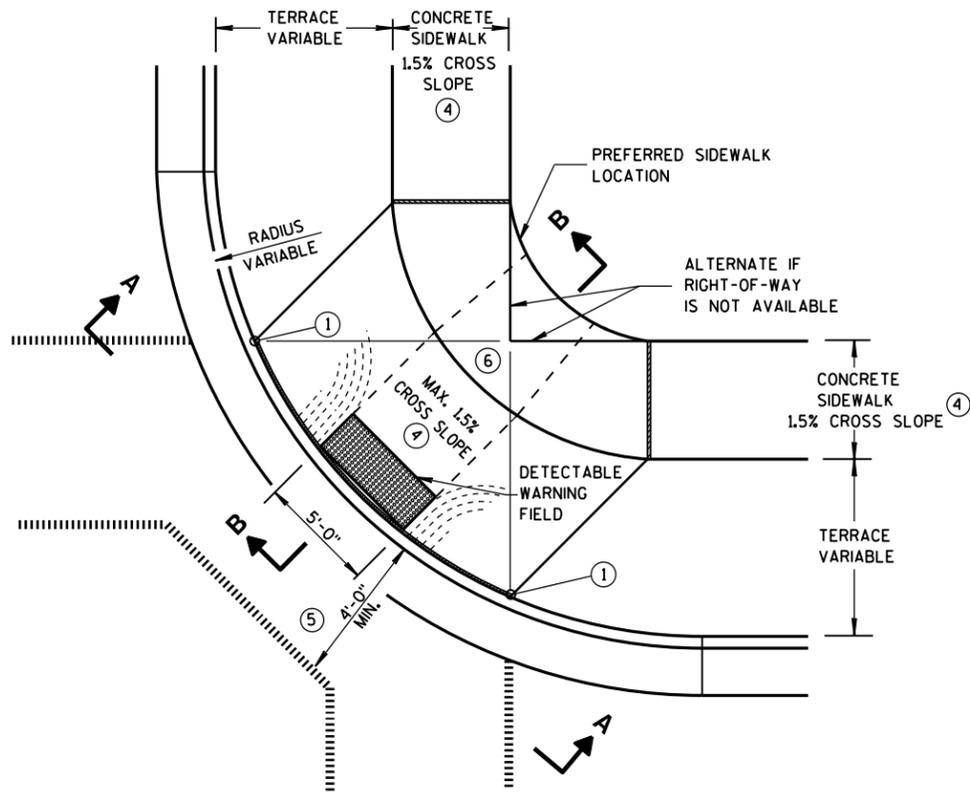
\* NEW CURB & GUTTER, SURFACE DRAINS, CONCRETE PAVEMENT OR OTHER NEW CONCRETE.

NO. 6 TIE BARS SPACED 2'-6" C-C, INSTALLED PERPENDICULAR TO THE LONGITUDINAL JOINT.

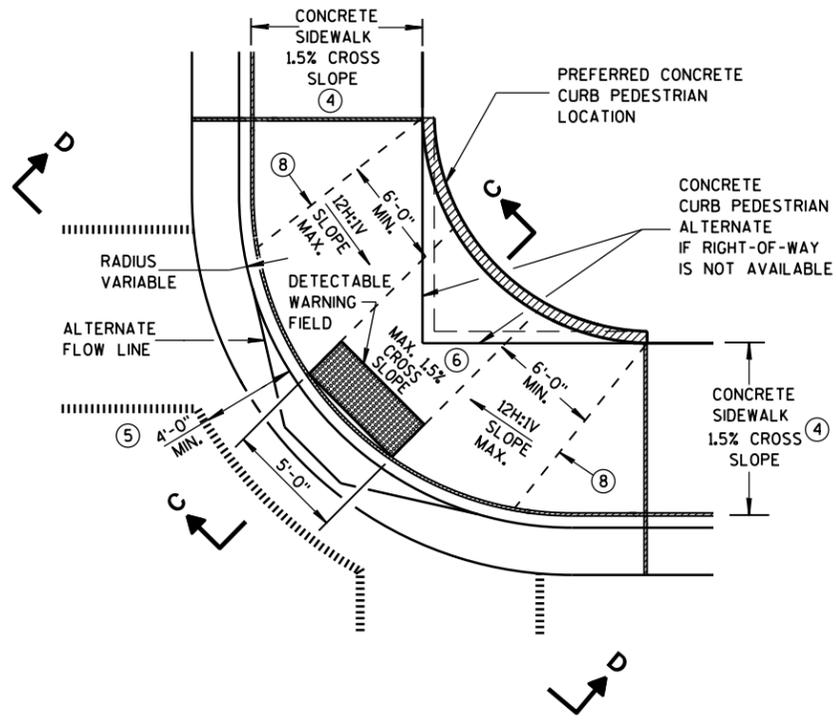


SECTION A-A  
TIE BARS DRILLED INTO EXISTING PAVEMENT

<b>CONCRETE CURB, CONCRETE CURB &amp; GUTTER AND TIES</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June, 2015 DATE	/s/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



**PLAN VIEW  
TYPE 1 RAMP**  
(CENTER OF CORNER RADIUS)



**PLAN VIEW  
TYPE 1-A RAMP**  
(NO TERRACE)

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

WHEN NECESSARY, THE SIDEWALK ELEVATION MAY BE LOWERED TO MEET THE HIGH POINT ON THE RAMP.

TYPE 1 RAMPS SHALL HAVE A NORMAL SIDEWALK APRON AND CURB ON BOTH SIDES OF RAMP.

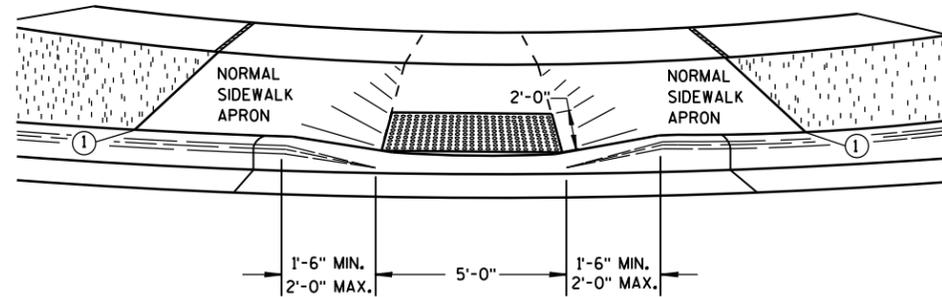
DETECTABLE WARNING FIELD SHALL BE MEASURED AND PAID BY THE SQUARE FOOT AS "CURB RAMP DETECTABLE WARNING FIELD". THE CONCRETE PEDESTRIAN CURB, IF NEEDED, SHALL BE MEASURED AND PAID BY THE LINEAL FOOT AS "CONCRETE CURB PEDESTRIAN". CONCRETE SIDEWALK IN THE CURB RAMP AREA SHALL BE MEASURED AND PAID BY THE SQUARE FOOT AS CONCRETE SIDEWALK, INCLUDING THE AREA UNDER THE DETECTABLE WARNING FIELD.

SELECT CURB RAMP DETECTABLE WARNING FIELD MATERIALS AND DEVICES FROM THE DEPARTMENT'S APPROVED MATERIALS LIST. THE COLOR OF THE DETECTABLE WARNING FIELD IS SPECIFIED ELSEWHERE AND IS INCIDENTAL TO THE BID ITEM OF "CURB RAMP DETECTABLE WARNING FIELD".

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

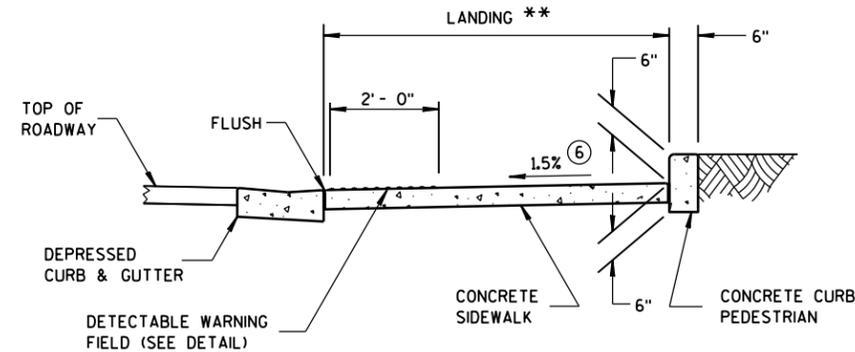
SURFACE TEXTURE OF THE RAMP SHALL BE OBTAINED BY COARSE BROOMING TRANSVERSE TO THE SLOPE OF THE RAMP.

- ① THIS POINT IS AN EXTENSION OF OUTSIDE EDGE OF APPROACHING SIDEWALK WHERE IT MEETS THE BACK OF CONCRETE CURB.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑤ PROVIDE A LEVEL LANDING IN THE STREET AND GUTTER AREA. (2% MAXIMUM SLOPE IN ANY DIRECTION). WHEN THE GUTTER SLOPE EXCEEDS 2%, CONSTRUCT THE LEVEL LANDING IN THE STREET AREA.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.



**VIEW A-A**

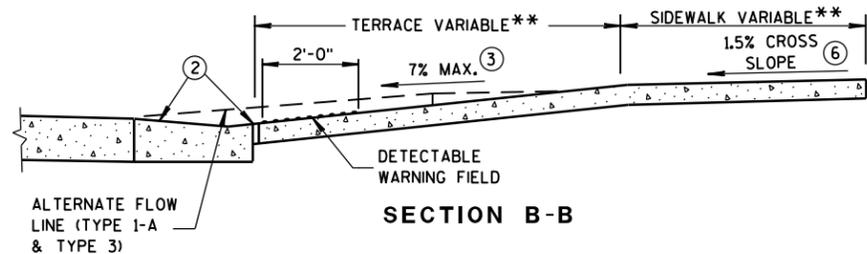
\*\* WIDTH SHOWN ELSEWHERE IN THE PLANS



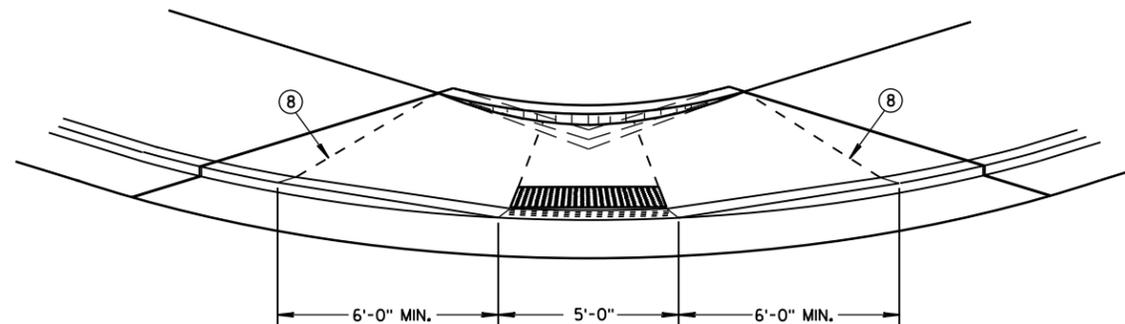
**SECTION C-C**

**LEGEND**

- 1/2" EXPANSION JOINT-SIDEWALK
- - - - CONTRACTION JOINT FIELD LOCATED
- ||||| PAVEMENT MARKING CROSSWALK (WHITE)
- ALTERNATIVE LAYOUT



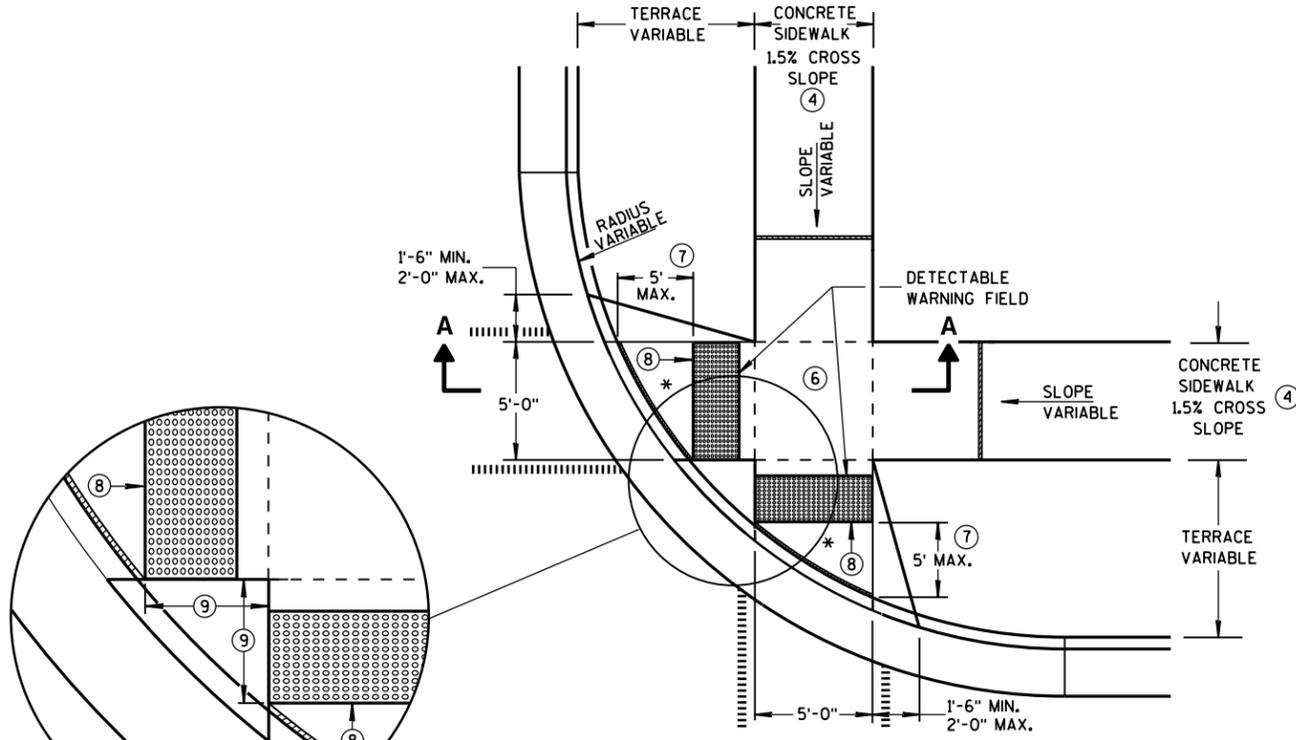
**SECTION B-B**



**VIEW D-D**

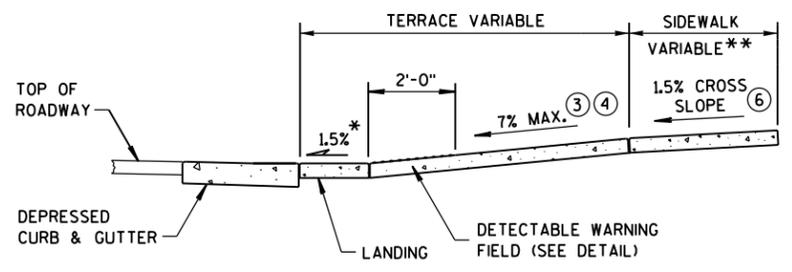
**CURB RAMPS  
TYPES 1 AND 1-A**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



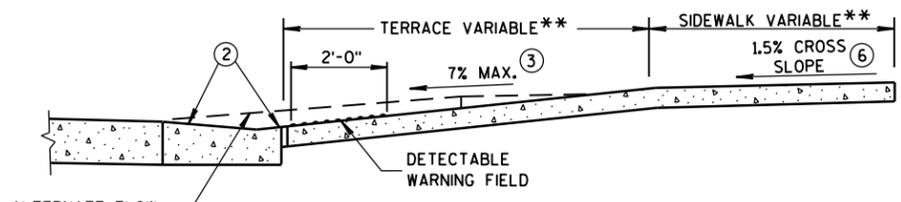
**PLAN VIEW  
TYPE 2 RAMP**  
(ON LINE WITH SIDEWALK)

\* MAXIMUM 2.0% SLOPE  
IN ALL DIRECTIONS IN  
FRONT OF GRADE BREAK



**SECTION A-A**

\*\* WIDTH SHOWN ELSEWHERE  
IN THE PLANS



**SECTION B-B**

ALTERNATE FLOW  
LINE (TYPE 1-A  
& TYPE 3)

**GENERAL NOTES**

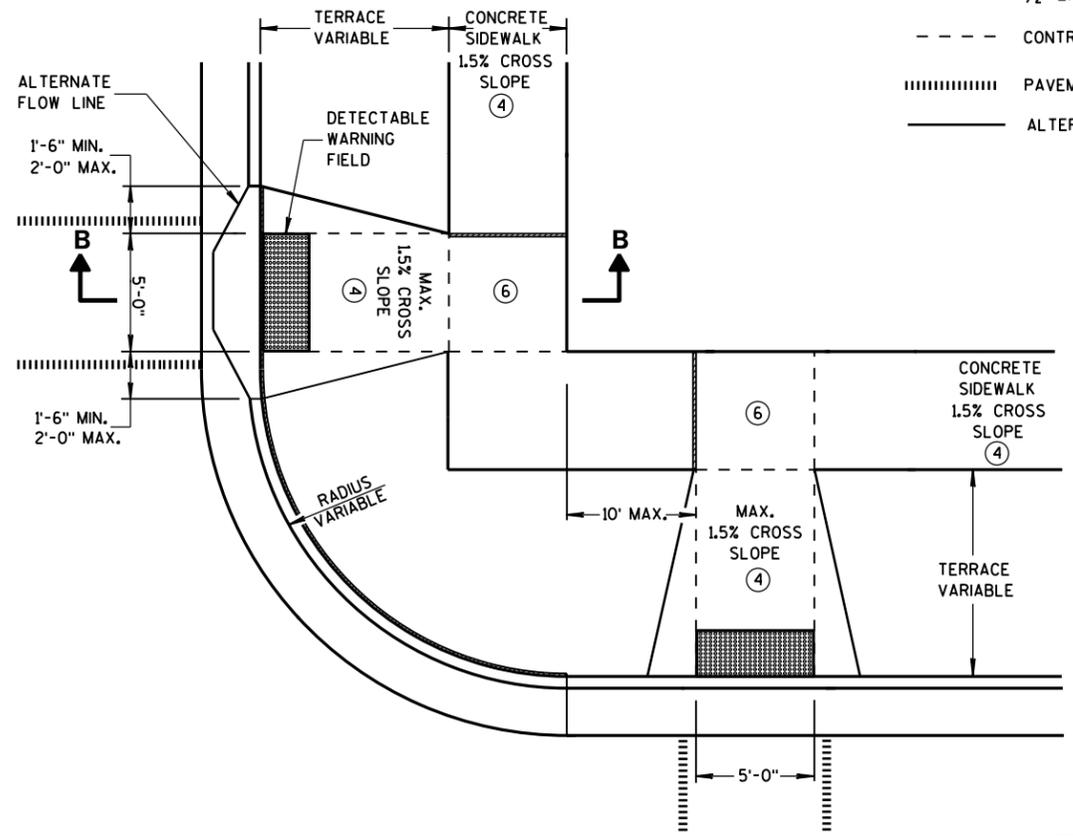
USE THE TYPE 3 RAMP ONLY WHEN A TYPE 1 OR TYPE 2 CANNOT BE ACHIEVED BECAUSE OF FIELD CONDITIONS.

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑦ WHEN THIS DISTANCE EXCEEDS 5 FEET, USE MULTIPLE DETECTABLE WARNING PANELS ACROSS THE RAMP AND STAGGER ADDITIONAL DETECTABLE WARNING PANEL(S) FORWARD TO REDUCE THIS DISTANCE.
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- ⑨ WHEN THIS DISTANCE IS LESS THAN 6'-0", IT MAY BE DIFFICULT TO ACHIEVE A 7% SLOPE OR FLATTER ALONG THE RAMP. REDUCE CURB HEIGHT IN TRIANGLE AREA TO ACHIEVE 7% SLOPE OR FLATTER ON RAMP. 2" MINIMUM CURB HEIGHT.

**LEGEND**

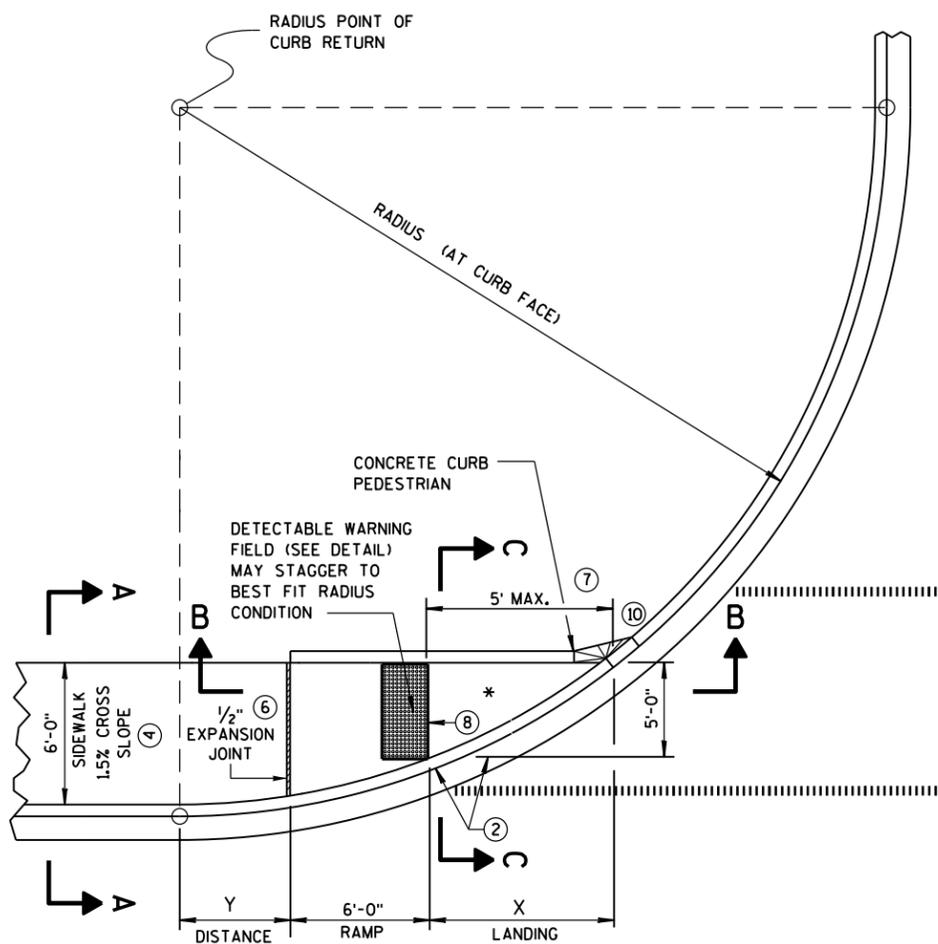
- 1/2" EXPANSION JOINT-SIDEWALK
- - - CONTRACTION JOINT FIELD LOCATED
- ▤ PAVEMENT MARKING CROSSWALK (WHITE)
- ALTERNATIVE LAYOUT



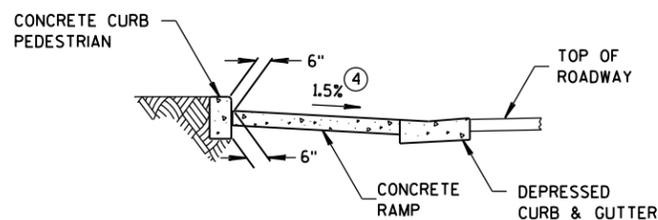
**PLAN VIEW  
TYPE 3 RAMP**  
(OUTSIDE OF CROSSWALK AREA)

**CURB RAMPS  
TYPES 2 AND 3**

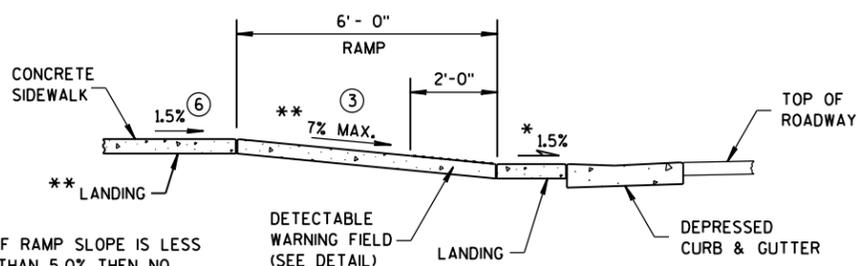
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



**CURB RAMP TYPE 4A  
PLAN VIEW**



**SECTION C-C FOR TYPE 4A**



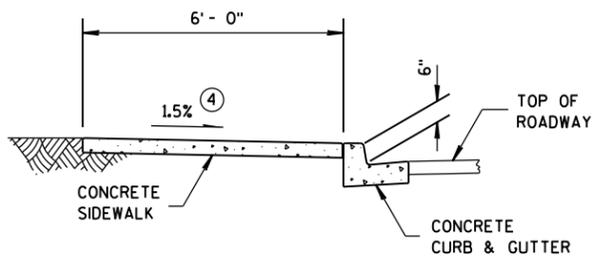
**SECTION B-B FOR TYPE 4A**

\*\* IF RAMP SLOPE IS LESS THAN 5.0%, THEN NO ADJACENT UPHILL LANDING IS REQUIRED

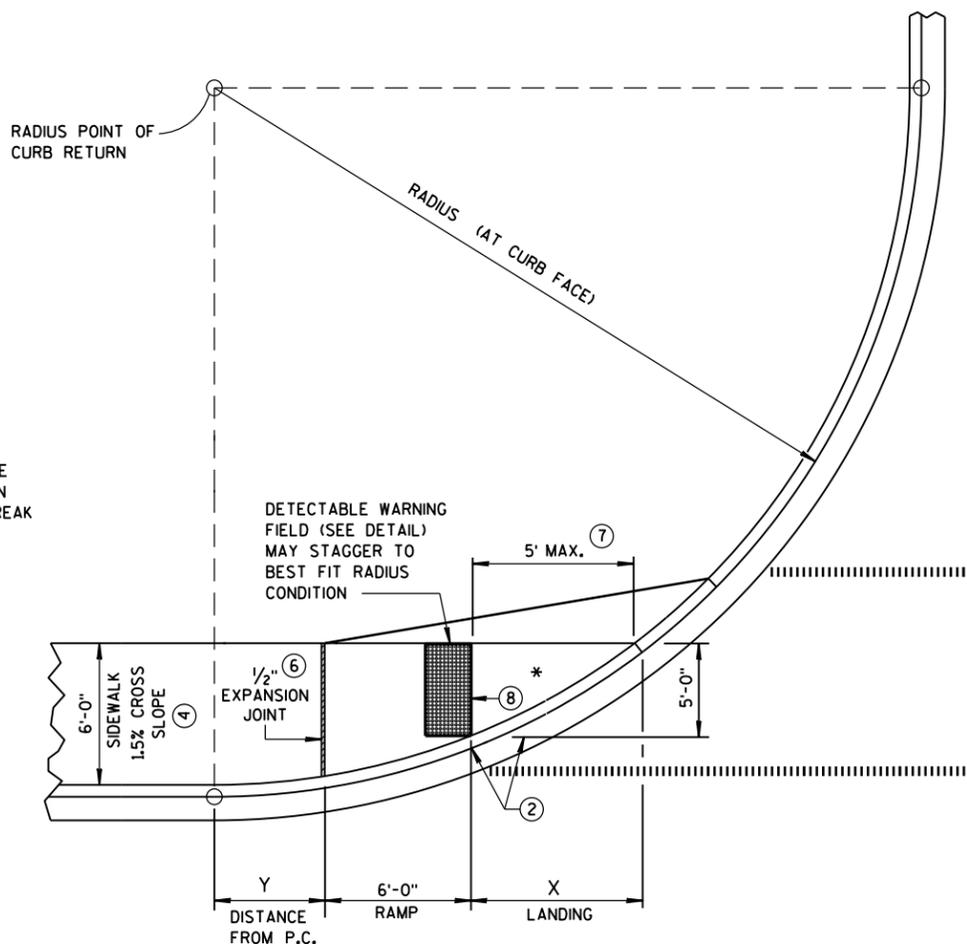
\* MAXIMUM 2.0% SLOPE IN ALL DIRECTIONS IN FRONT OF GRADE BREAK

RADIUS (AT CURB FACE)	X	Y
20 FEET	6'-1 $\frac{3}{4}$ "	2'-7 $\frac{1}{4}$ "
30 FEET	7'-11 $\frac{3}{4}$ "	4'-8 $\frac{1}{4}$ "
40 FEET	9'-5 $\frac{1}{4}$ "	6'-5"
50 FEET	10'-8 $\frac{3}{4}$ "	7'-11 $\frac{1}{4}$ "
60 FEET	11'-10 $\frac{1}{4}$ "	9'-3 $\frac{1}{2}$ "

INTERMEDIATE RADII CAN BE INTERPOLATED



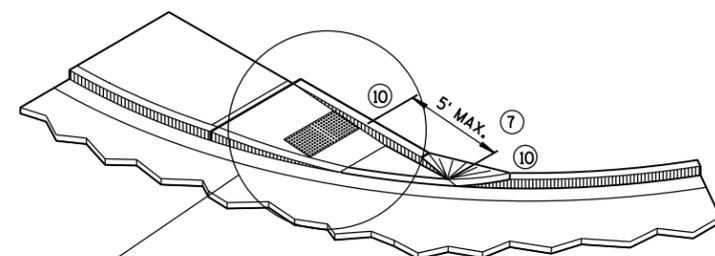
**SECTION A-A FOR TYPE 4A**



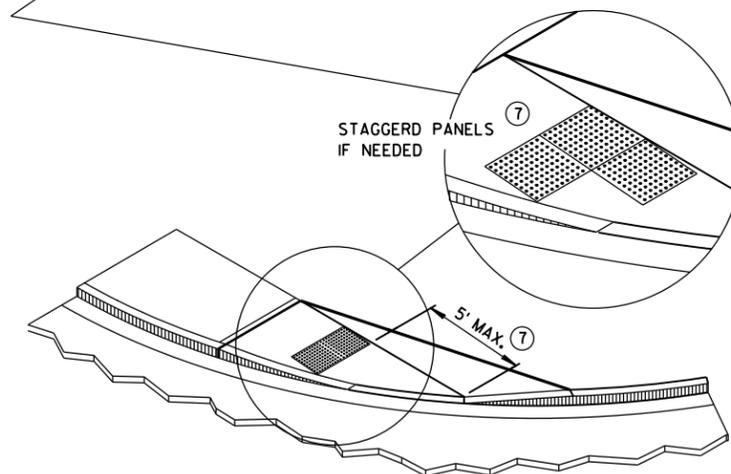
**CURB RAMP TYPE 4A1  
PLAN VIEW**

**GENERAL NOTES**

- AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.
- DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑦ WHEN THIS DISTANCE EXCEEDS 5 FEET, USE MULTIPLE DETECTABLE WARNING PANELS ACROSS THE RAMP AND STAGGER ADDITIONAL DETECTABLE WARNING PANEL(S) FORWARD TO REDUCE THIS DISTANCE.
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- ⑩ INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.



**ISOMETRIC VIEW FOR TYPE 4A**



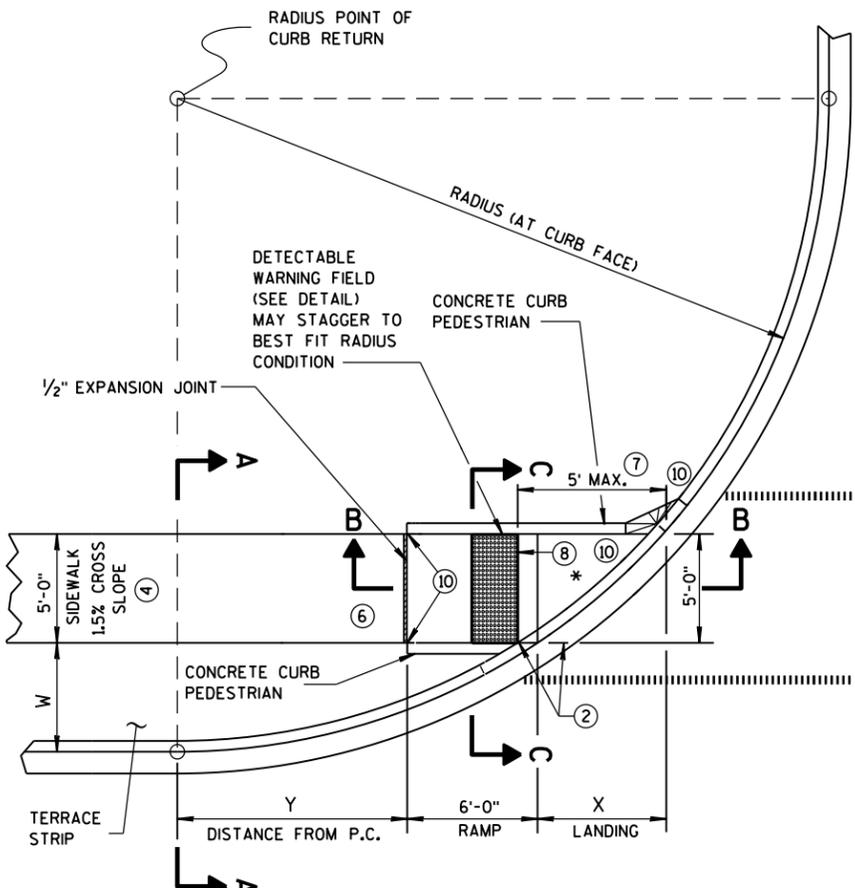
**ISOMETRIC VIEW FOR TYPE 4A1**

**LEGEND**

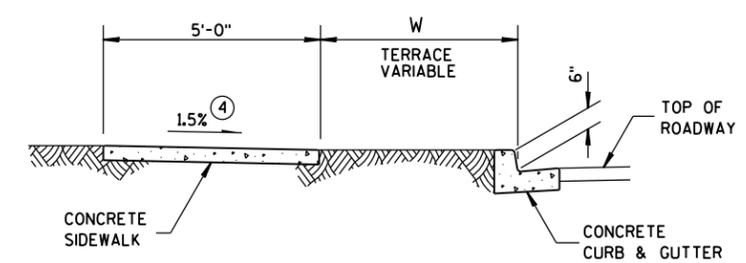
- 1/2" EXPANSION JOINT-SIDEWALK
- - - CONTRACTION JOINT FIELD LOCATED
- ▤ PAVEMENT MARKING CROSSWALK (WHITE)

**CURB RAMPS  
TYPES 4A AND 4A1**

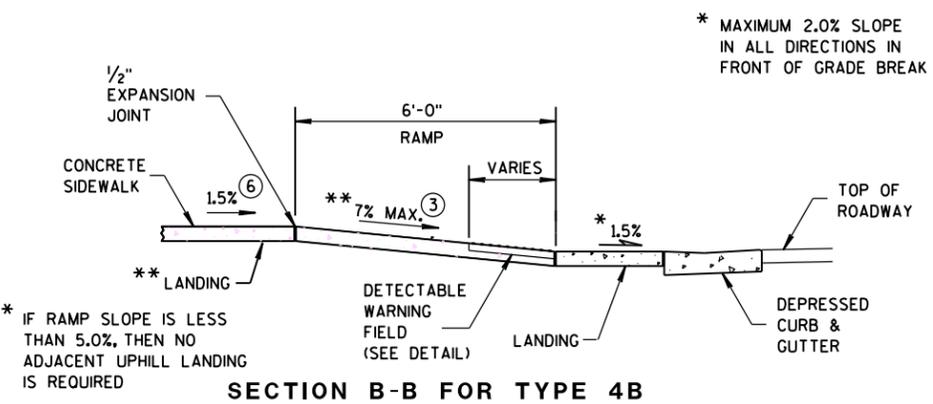
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



**CURB RAMP TYPE 4B  
PLAN VIEW**



**SECTION A-A FOR TYPE 4B**



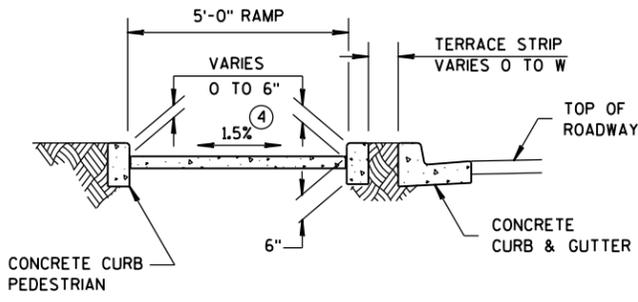
**SECTION B-B FOR TYPE 4B**

- LEGEND**
- 1/2" EXPANSION JOINT-SIDEWALK
  - CONTRACTION JOINT FIELD LOCATED
  - PAVEMENT MARKING CROSSWALK (WHITE)

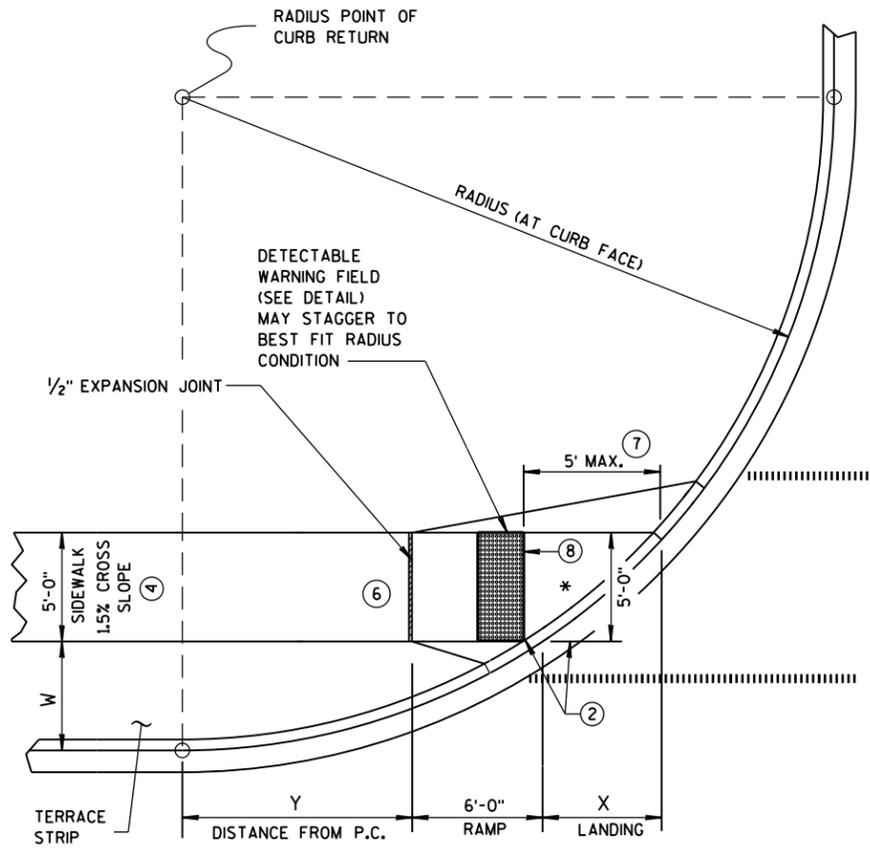
RADIUS (AT CURB FACE)	W = 3' - 0"		W = 4' - 0"		W = 5' - 0"		W = 6' - 0"		W = 7' - 0"	
	X	Y	X	Y	X	Y	X	Y	X	Y
20 FEET	5'-5 1/2"	4'-6 1/2"	4'-8 1/2"	6'-0"	4'-1"	7'-2 3/4"	3'-7"	8'-3 1/2"	3'-1 1/2"	9'-2 1/2"
30 FEET	7'-3 3/4"	7'-1"	6'-5 1/2"	8'-11 1/2"	5'-9 1/4"	10'-7"	5'-2 1/2"	12'-0"	4'-8 3/4"	13'-3 1/4"
40 FEET	8'-9 1/2"	9'-2 1/2"	7'-10"	11'-5 1/4"	7'-1"	13'-4 1/2"	6'-5 3/4"	15'-3/4"	5'-11 1/2"	16'-7 1/4"
50 FEET	10'-3/4"	11'-3/4"	9'-1/4"	13'-7 1/4"	8'-2 1/2"	15'-9 1/2"	7'-6 1/2"	17'-9"	6'-11 3/4"	19'-6 1/4"
60 FEET	11'-2 1/2"	12'-8 3/4"	10'-3/4"	15'-6 1/2"	9'-2 1/4"	17'-11 3/4"	8'-5 3/4"	20'-1 3/4"	7'-10 1/2"	22'-1 1/2"

**GENERAL NOTES**

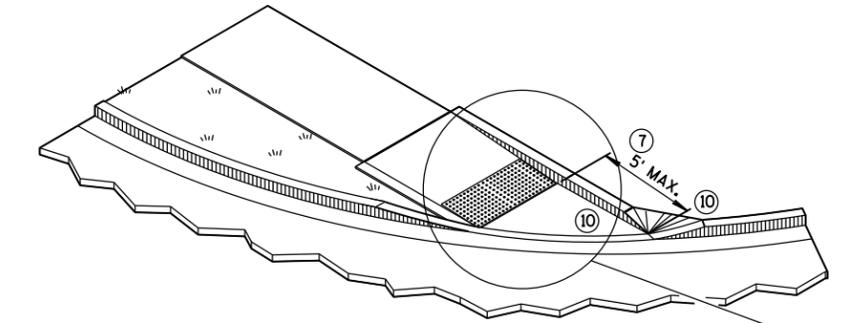
- INTERMEDIATE RADII CAN BE INTERPOLATED
1. AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS. DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
  2. GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
  3. ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
  4. ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
  6. PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
  7. WHEN THIS DISTANCE EXCEEDS 5 FEET, USE MULTIPLE DETECTABLE WARNING PANELS ACROSS THE RAMP AND STAGGER ADDITIONAL DETECTABLE WARNING PANEL(S) FORWARD TO REDUCE THIS DISTANCE.
  8. PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
  10. INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.



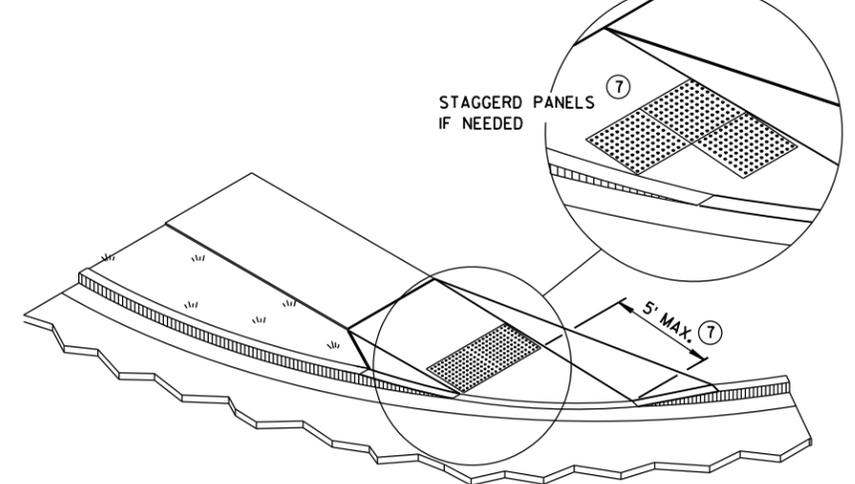
**SECTION C-C FOR TYPE 4B**



**CURB RAMP TYPE 4B1  
PLAN VIEW**



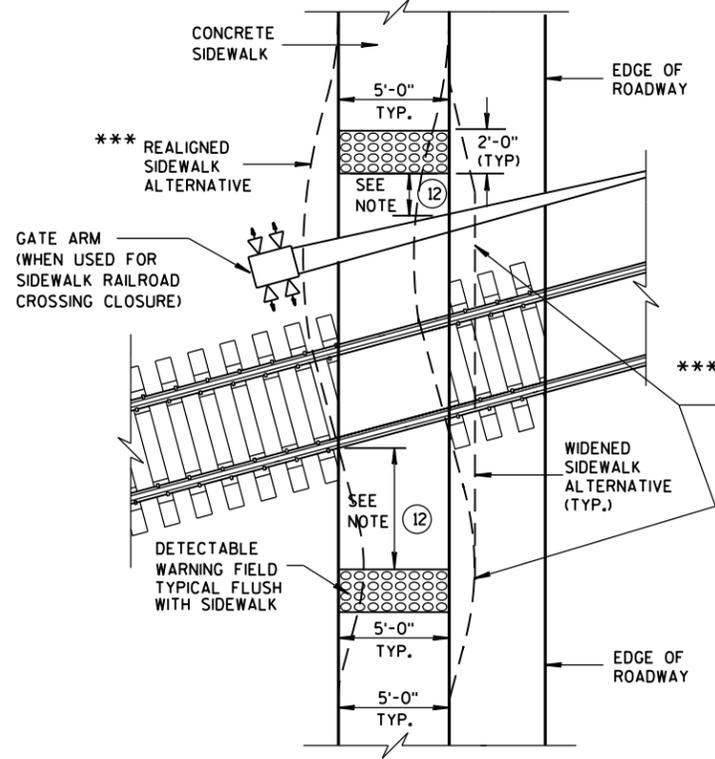
**ISOMETRIC VIEW FOR TYPE 4B**



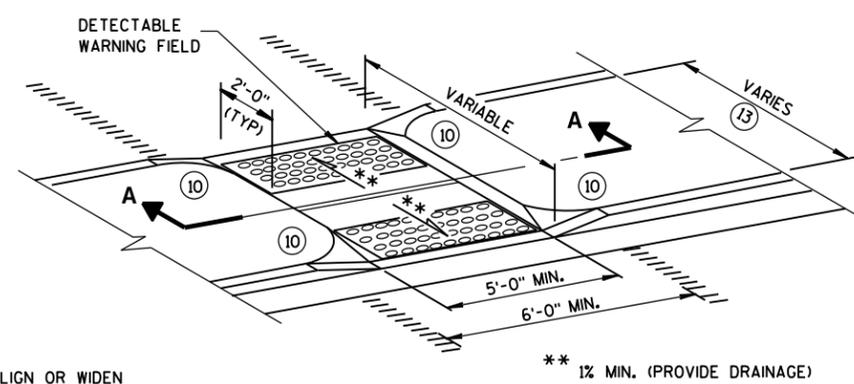
**ISOMETRIC VIEW FOR TYPE 4B1**

**CURB RAMPS  
TYPE 4B AND 4B1**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



**TYPE 8**  
DETECTABLE WARNINGS  
AT RAILROAD CROSSING



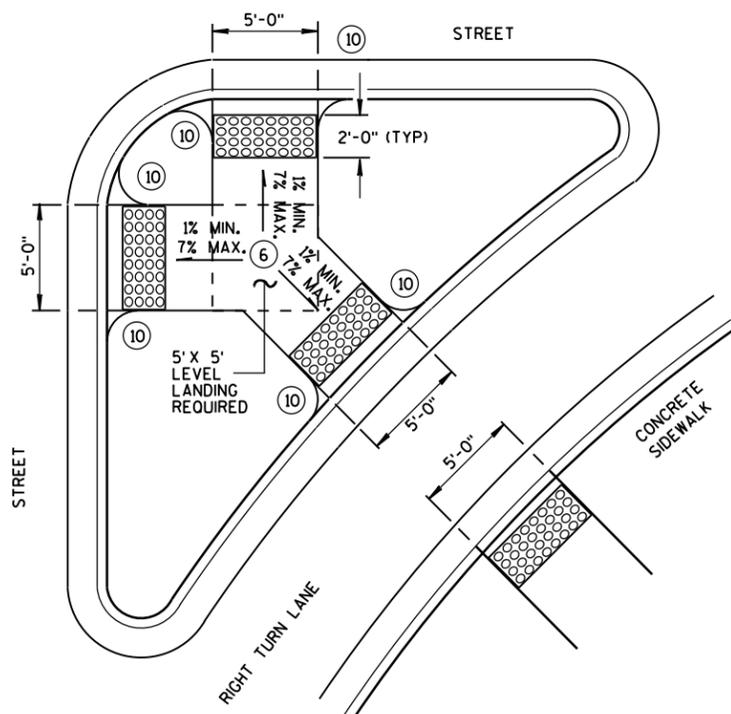
**MEDIAN ISLAND**  
**NON-ELEVATED CROSSING**  
**TYPE 5**

\*\*\* DETAILS TO BE DETERMINED BY DESIGNER

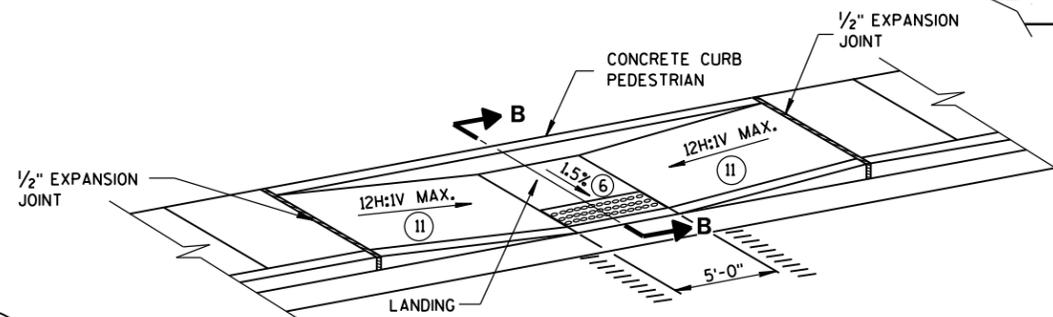
**GENERAL NOTES**

- SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2%.
- DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:IV (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑩ INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.
- ⑪ SLOPE SIDEWALK TOWARD LANDING AS SHOWN WHERE THERE IS NO TERRACE OR WHERE THE TERRACE WIDTH IS LESS THAN 6 FEET WIDE.
- ⑫ THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO A RAILROAD CROSSING SHALL BE 1.5 FEET ± 0.1' FROM THE FACE OF THE GATE ARM IF THE GATE ARM EXTENDS ACROSS THE SIDEWALK. WHERE THERE IS NO PEDESTRIAN GATE, THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO THE RAILROAD CROSSING SHALL BE 15 FEET FROM THE NEAREST RAIL.
- ⑬ DO NOT INSTALL DETECTABLE WARNING FIELDS IF MEDIAN WIDTH BETWEEN BACK OF CURBS IS LESS THAN 6 FEET.

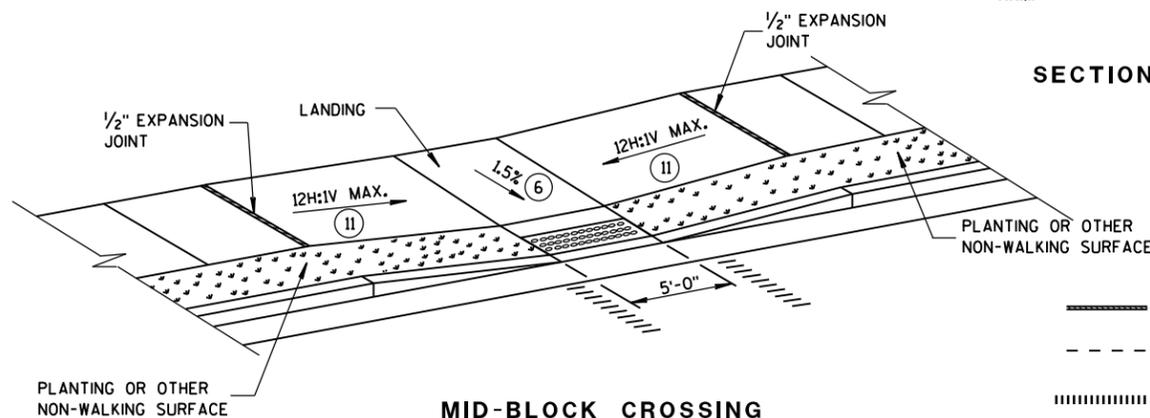
REFER TO GENERAL NOTES ② AND ③ FOR ALL ISLAND CURB RAMPS



**TYPE 6**  
DETECTABLE WARNING AT ISLANDS

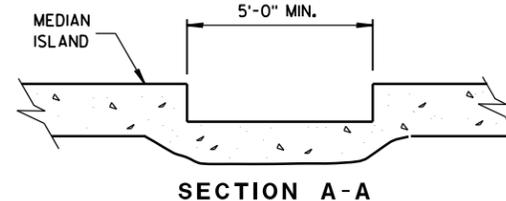


**MID-BLOCK CROSSING**  
**TYPE 7A**

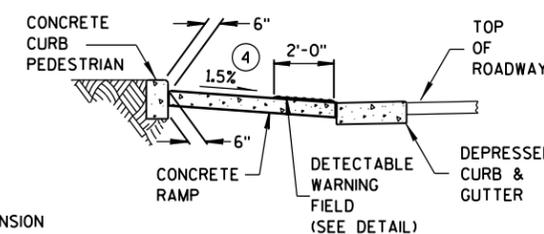


**MID-BLOCK CROSSING**  
**TYPE 7B**

NOTE: THESE PARALLEL AND PARALLEL/PERPENDICULAR CURB RAMPS MAY BE USED AT INTERSECTIONS AND MID BLOCK LOCATIONS.

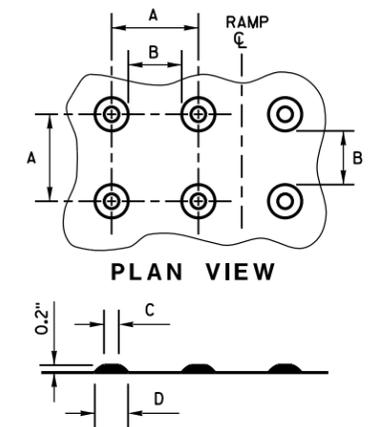


**SECTION A-A**



**SECTION B-B**

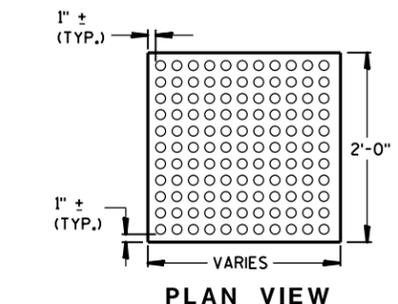
- LEGEND**
- 1/2" EXPANSION JOINT-SIDEWALK
  - - - - - CONTRACTION JOINT FIELD LOCATED
  - ||||| PAVEMENT MARKING CROSSWALK (WHITE)



	MIN.	MAX.
A	1.6"	2.4"
B	0.65"	1.5"
C	*	*
D	0.9"	1.4"

\* THE C DIMENSION IS 50% TO 65% OF THE D DIMENSION.

**TRUNCATED DOMES**  
DETECTABLE WARNING PATTERN DETAIL

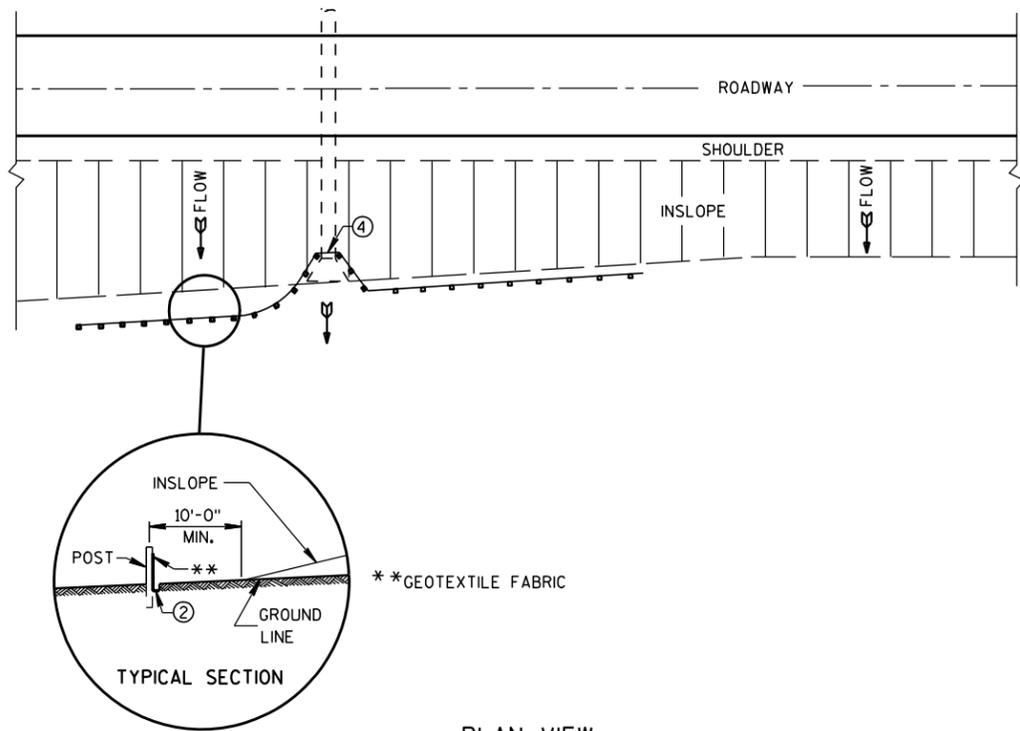


**PLAN VIEW**  
DETECTABLE WARNING  
FIELD (TYPICAL)

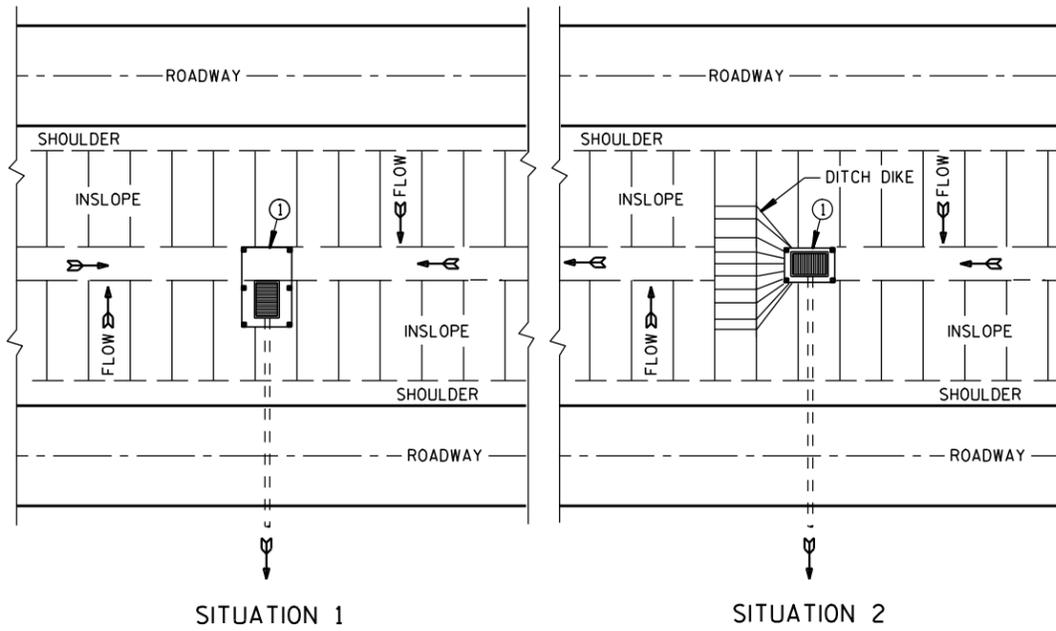
**CURB RAMPS**  
TYPES 5, 6, 7A, 7B & 8

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June, 2015 /s/ Jerry H. Zogg  
DATE ROADWAY STANDARDS DEVELOPMENT  
FHWA ENGINEER



PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE

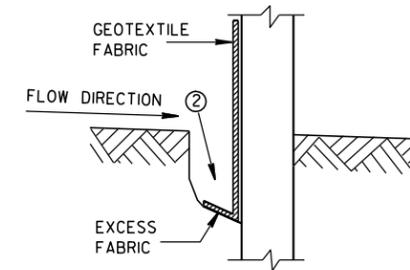


SITUATION 1 SITUATION 2  
PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS

**GENERAL NOTES**

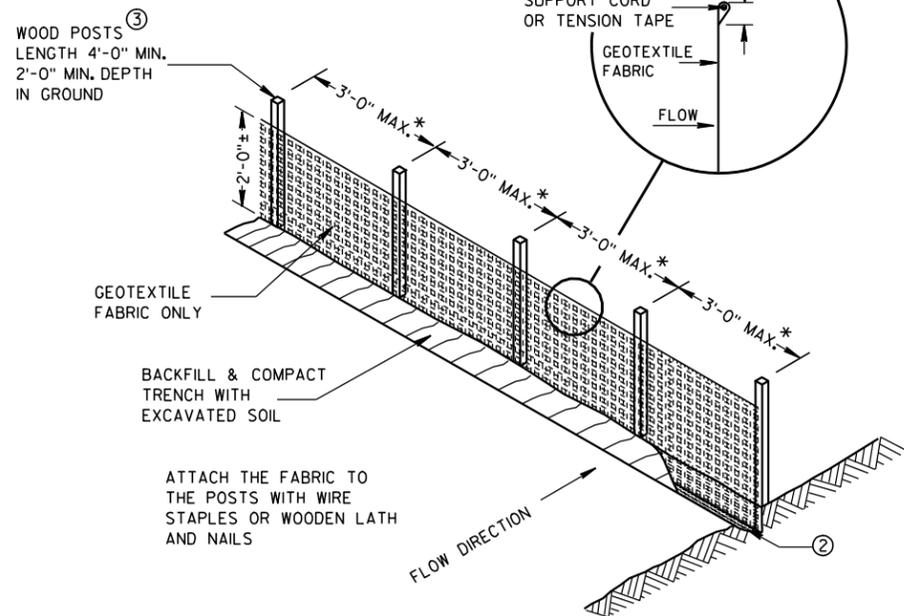
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



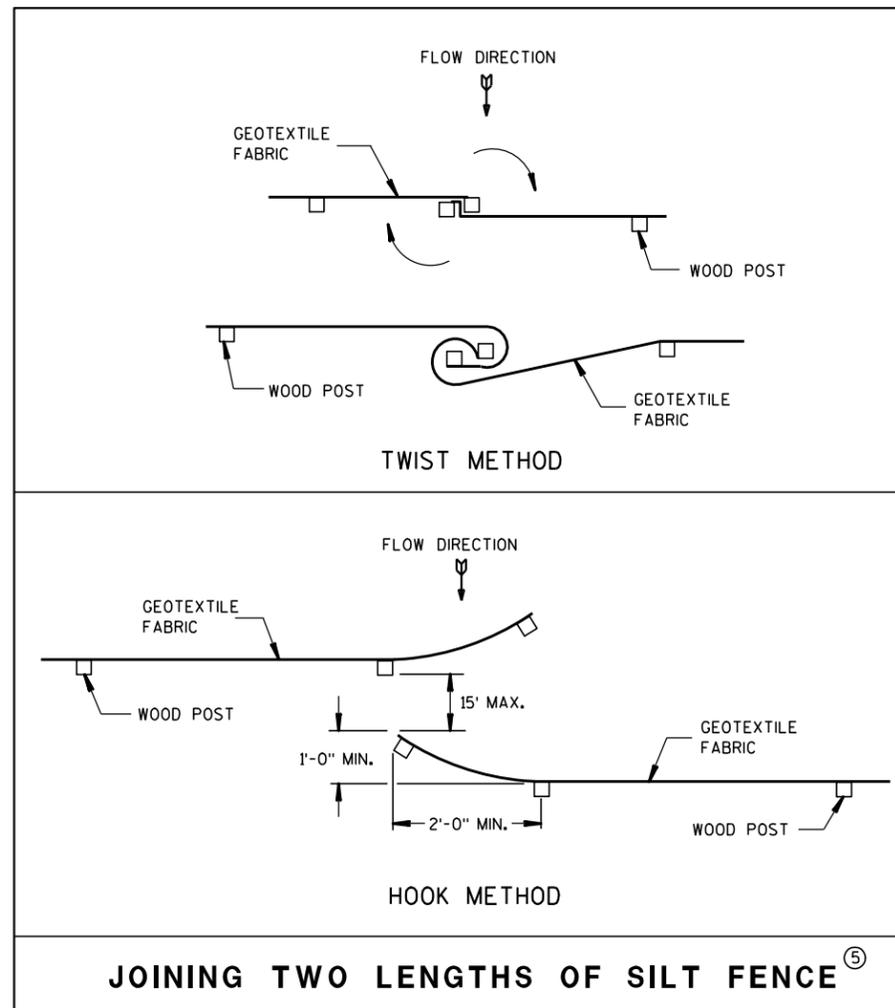
TRENCH DETAIL

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

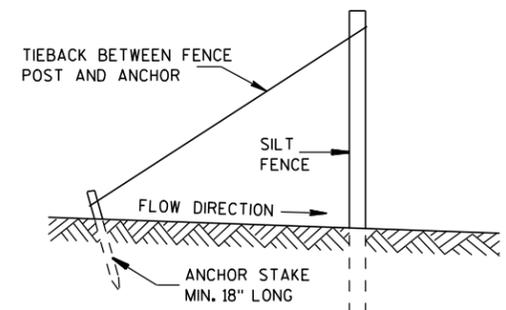


SILT FENCE

\* NOTE: 8'-0" POST SPACING ALLOWED IF A WOVEN GEOTEXTILE FABRIC IS USED.



JOINING TWO LENGTHS OF SILT FENCE ⑤



SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

**SILT FENCE**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

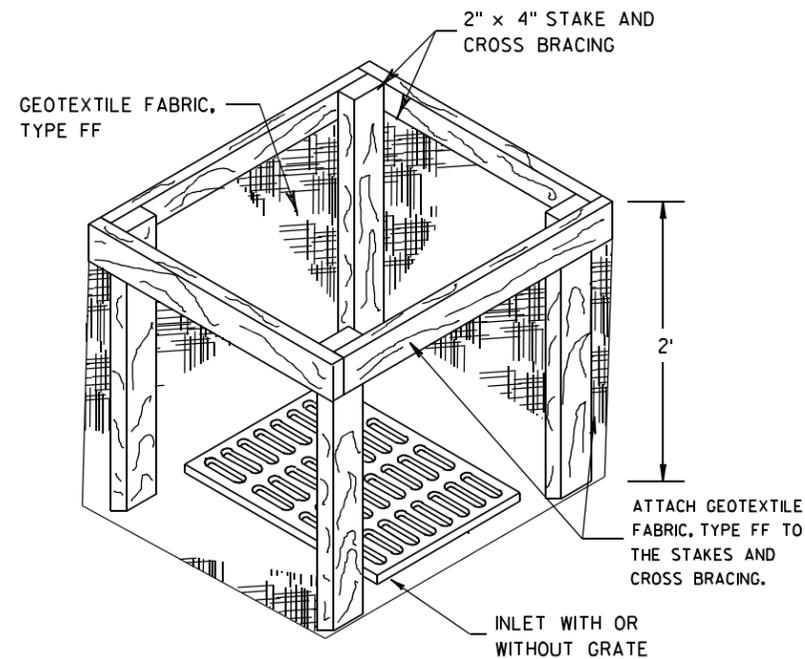
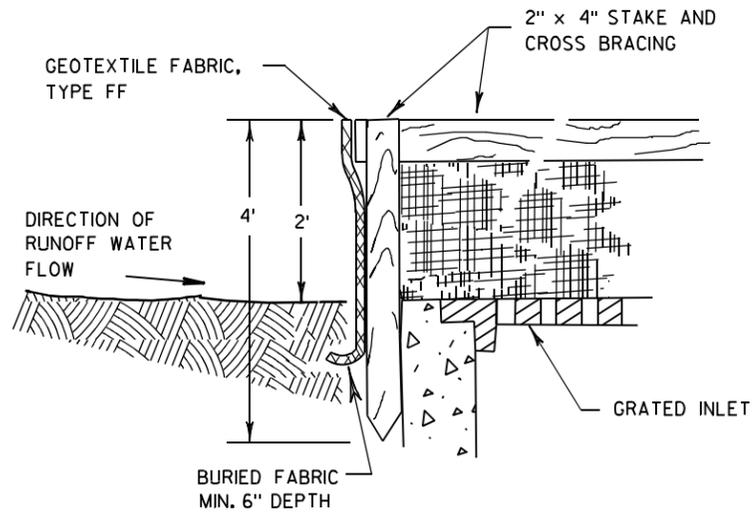
APPROVED

4-29-05

DATE

FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



**INLET PROTECTION, TYPE A**

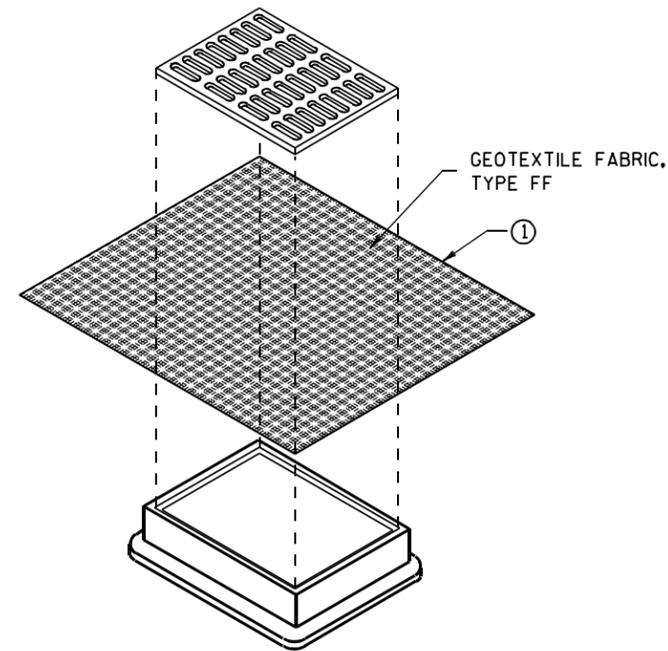
**GENERAL NOTES**

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

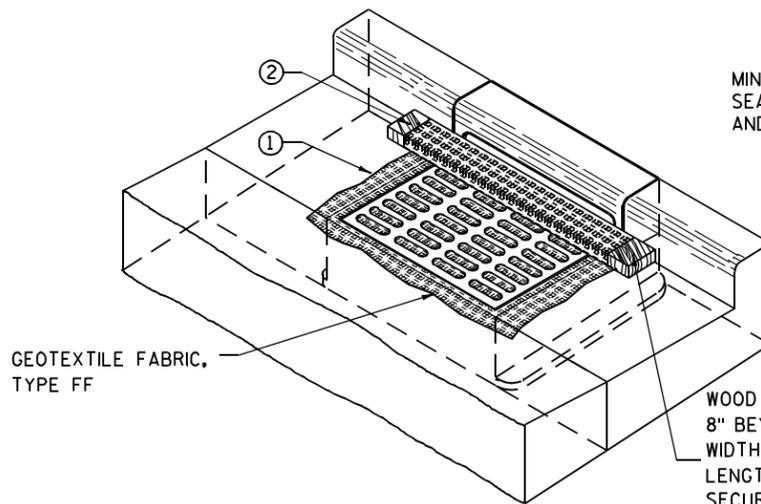
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B  
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



**INLET PROTECTION, TYPE C (WITH CURB BOX)**

**INSTALLATION NOTES**

**TYPE B & C**

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

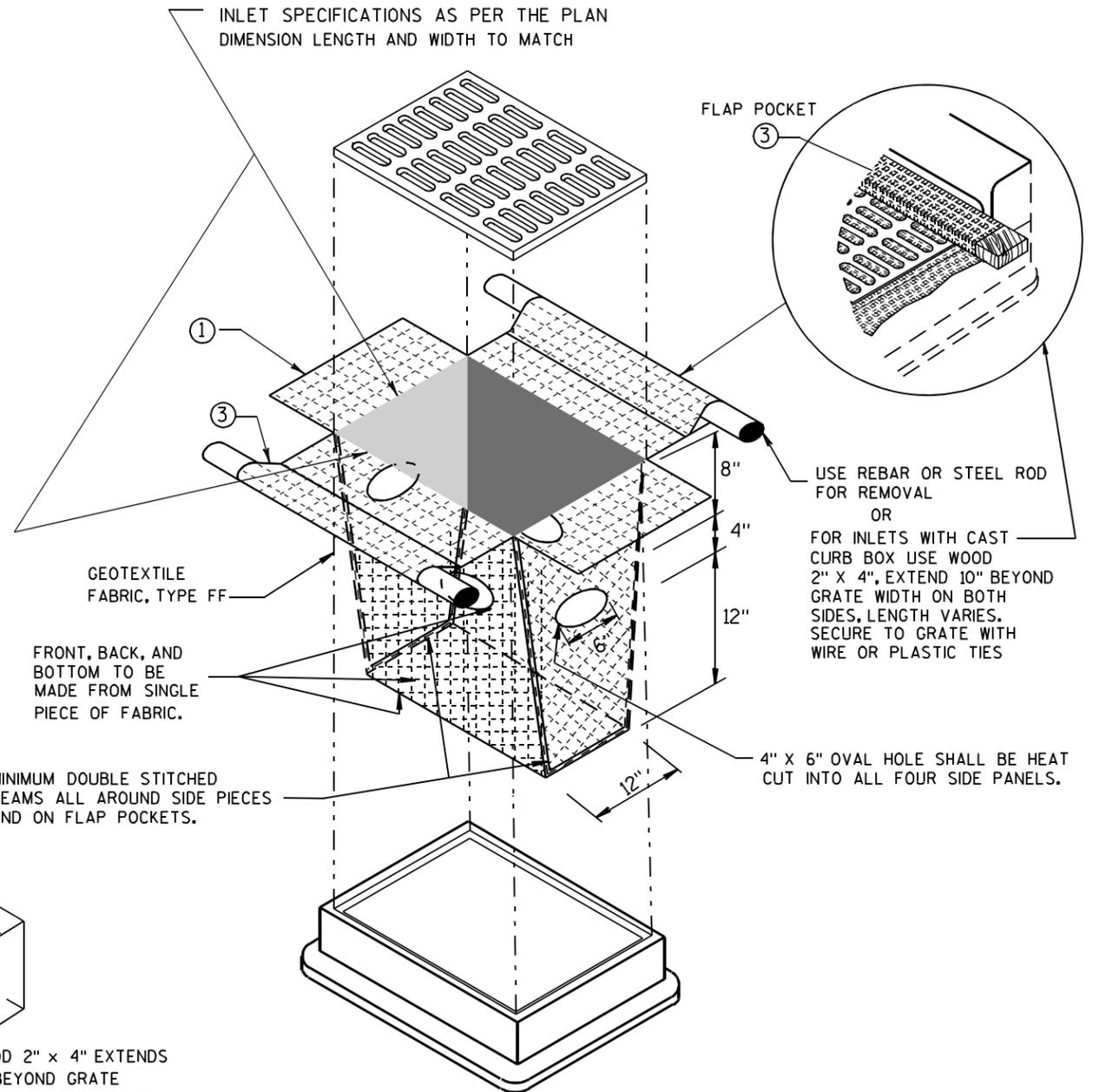
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

**TYPE D**

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLOWER THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

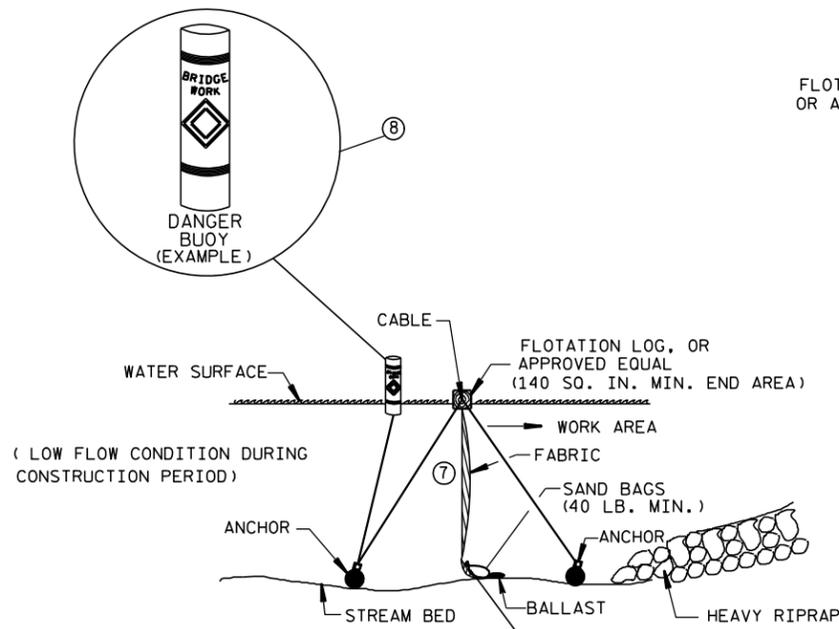
THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



**INLET PROTECTION, TYPE D**

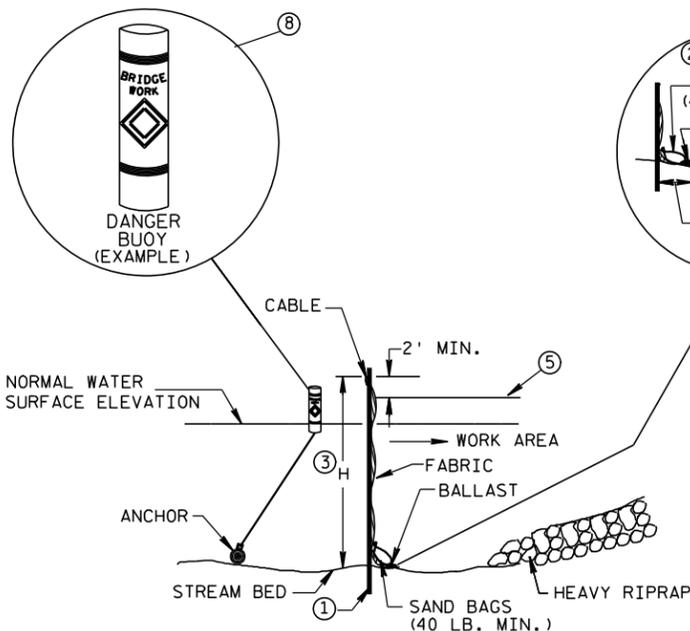
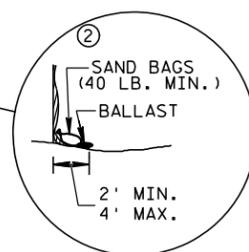
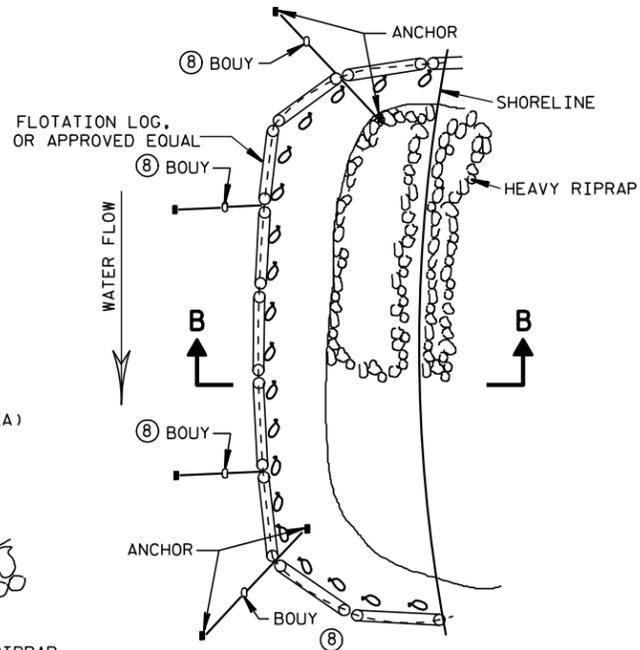
(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

<b>INLET PROTECTION TYPE A, B, C, AND D</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10/16/02 DATE	/s/ Beth Connestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



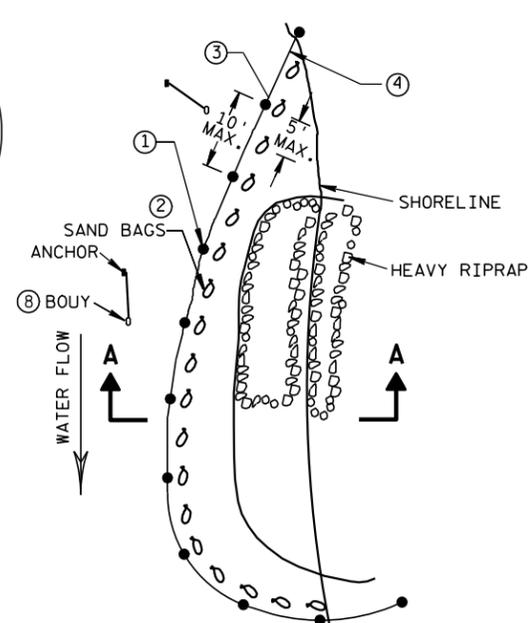
SECTION B-B

TURBIDITY BARRIER FLOAT ALTERNATIVE  
CAUTION - SEE NOTE 6



SECTION A-A

TURBIDITY BARRIER STANDARD POST INSTALLATION



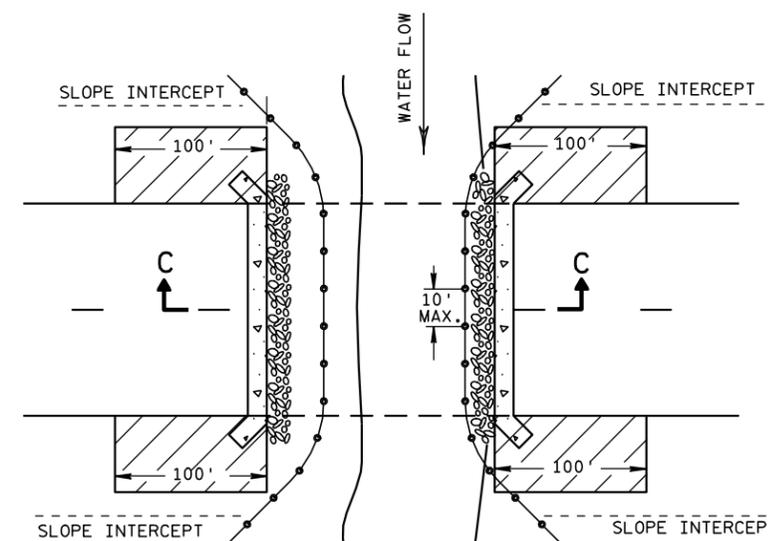
PLAN VIEW

**GENERAL NOTES**

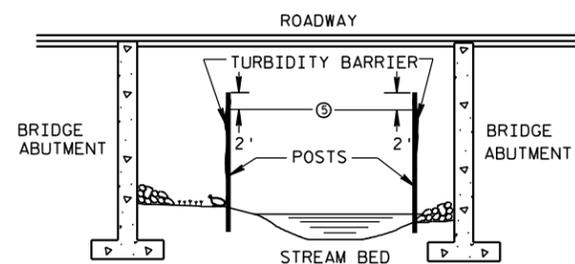
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE O2 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



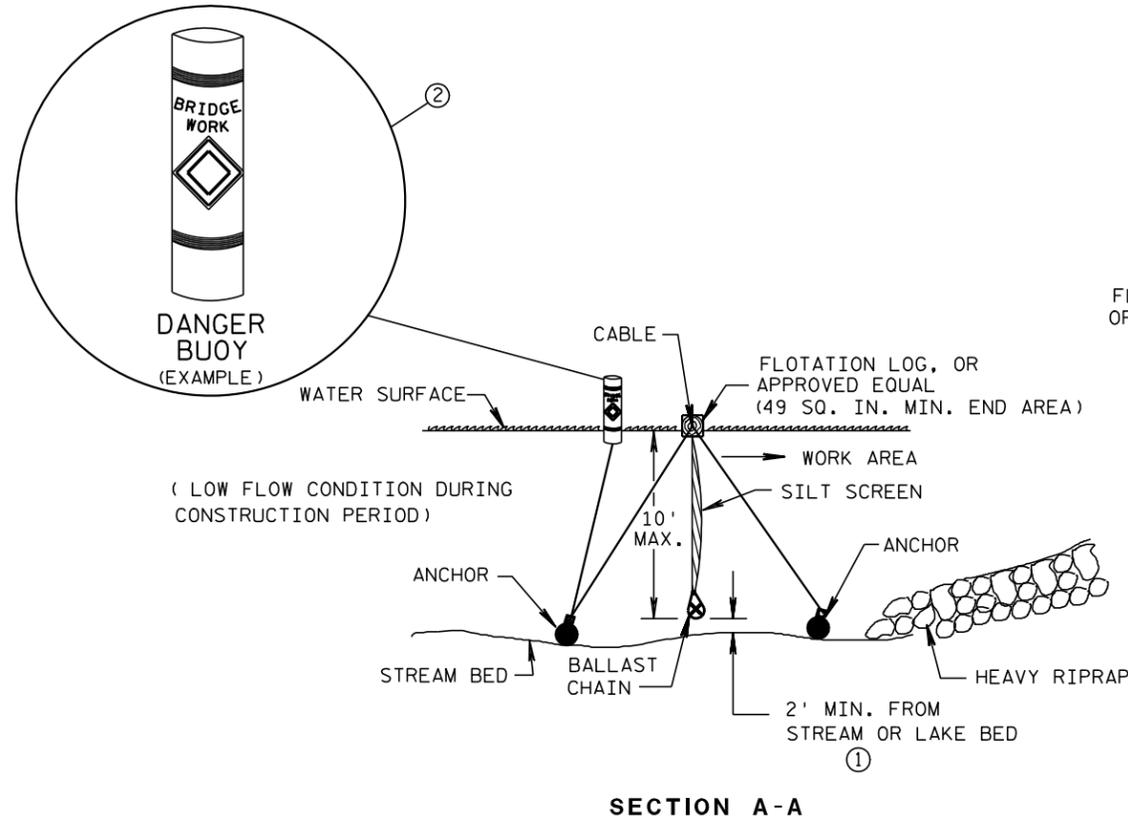
SECTION C-C

TURBIDITY BARRIER DETAIL SHOWING  
TYPICAL PLACEMENT AT STRUCTURES

**TURBIDITY BARRIER**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
6/04/02 /S/ Beth Canestra  
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA



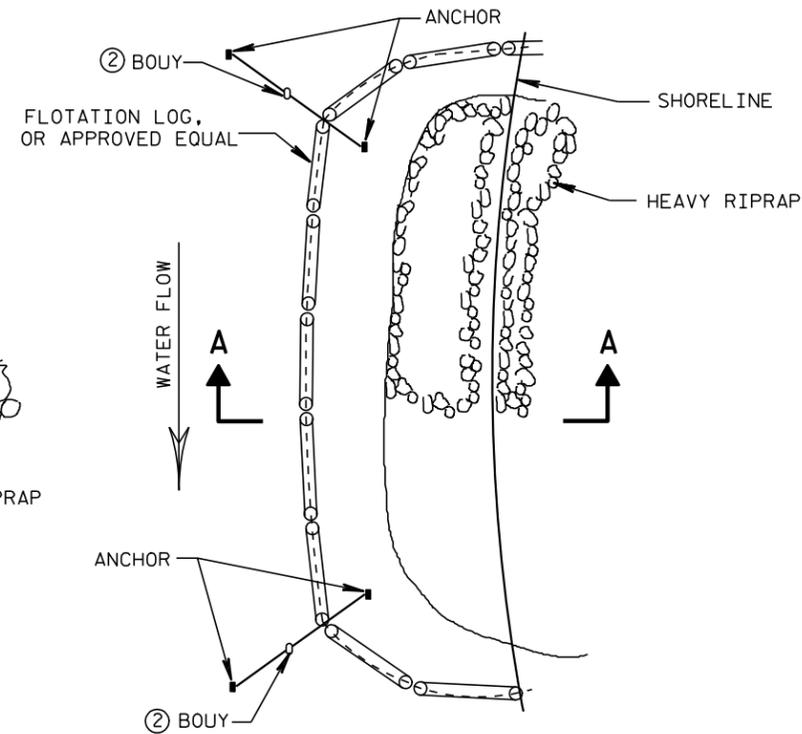
SECTION A-A

SILT SCREEN PLACEMENT DETAIL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① 2' MINIMUM SHALL BE MAINTAINED DURING CONSTRUCTION PERIOD.
- ② USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW

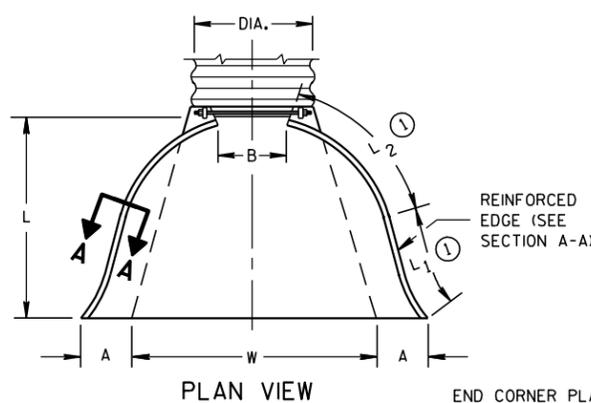
<b>SILT SCREEN</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED	/S/ Beth Canestra
6/04/02 DATE	CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

METAL APRON ENDWALLS											
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1	L2	W (±2")		
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.

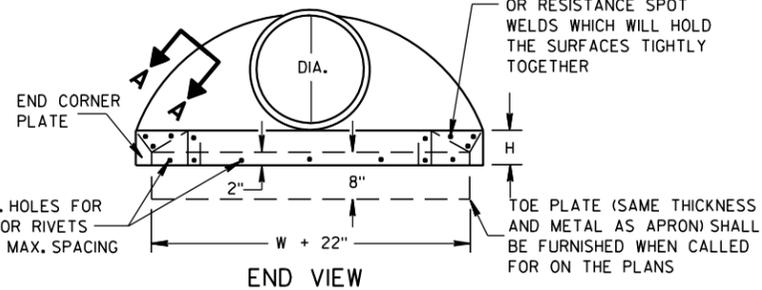
\* EXCEPT CENTER PANEL SEE GENERAL NOTES

REINFORCED CONCRETE APRON ENDWALLS									
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE	
	T	A	B	C	D	E	G		
12	2	4	24	48 1/8	72 1/8	24	2	3 to 1	
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1	
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1	
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1	
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1	
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1	
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1	
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1	
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1	
48	5	24	72	26	98	84	5	3 to 1	
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1	
60	6	30-35	60	39	99	96	5	2 to 1	
66	6 1/2	30-35	72-78	21-27	99	102	5 1/2	2 to 1	
72	7	30-35	78	21	99	108	6	2 to 1	
78	7 1/2	30-35	78	21	99	114	6 1/2	2 to 1	
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1	
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1	

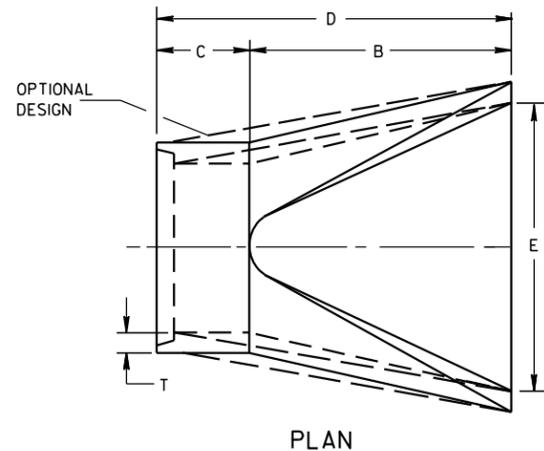
\* MINIMUM  
\*\* MAXIMUM



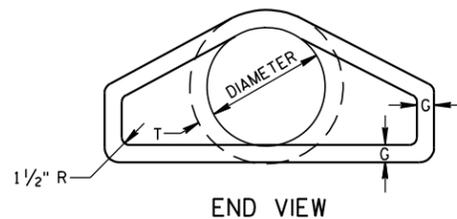
END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER



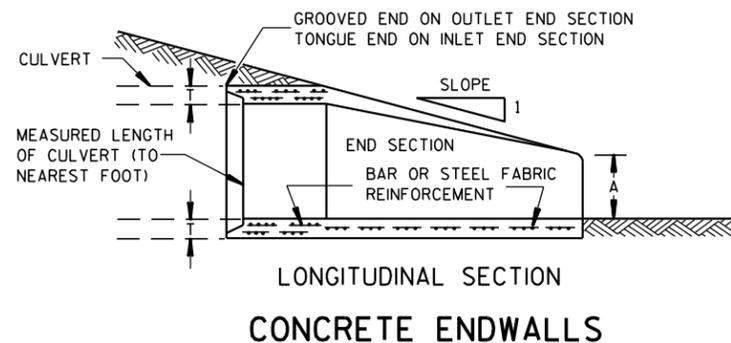
SIDE ELEVATION  
METAL ENDWALLS



PLAN

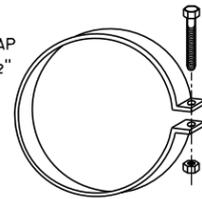


END VIEW

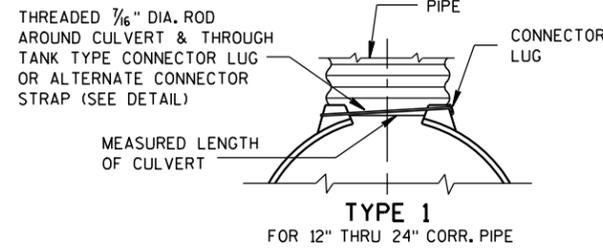


LONGITUDINAL SECTION  
CONCRETE ENDWALLS

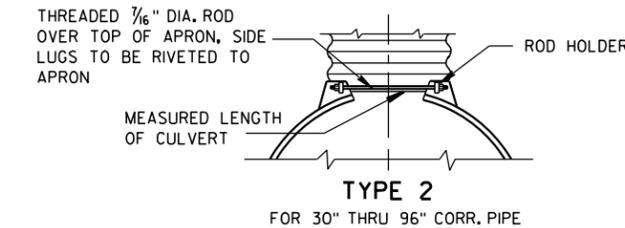
1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



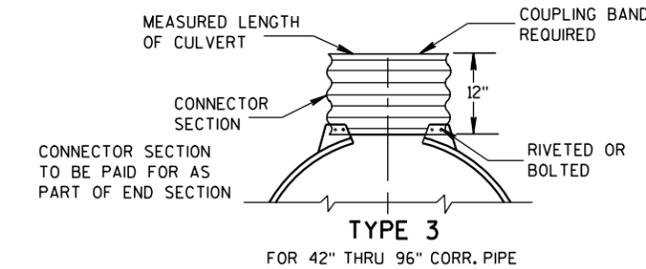
ALTERNATE FOR TYPE 1 CONNECTION  
END SECTION CONNECTOR STRAP



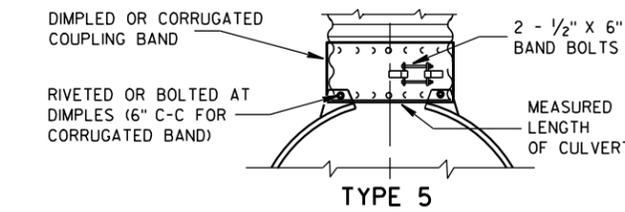
TYPE 1  
FOR 12" THRU 24" CORR. PIPE



TYPE 2  
FOR 30" THRU 96" CORR. PIPE



TYPE 3  
FOR 42" THRU 96" CORR. PIPE



ALTERNATE FOR:  
ALL SIZES CORRUGATED CIRCULAR PIPE

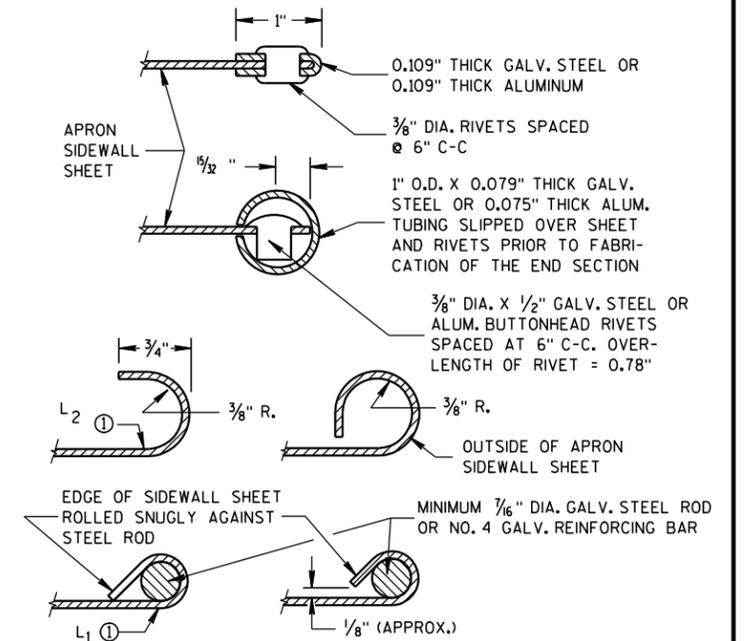
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VICE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

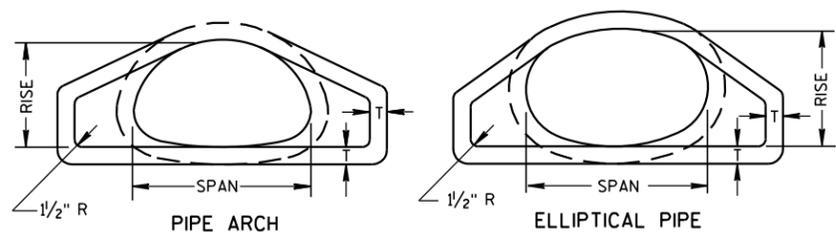
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

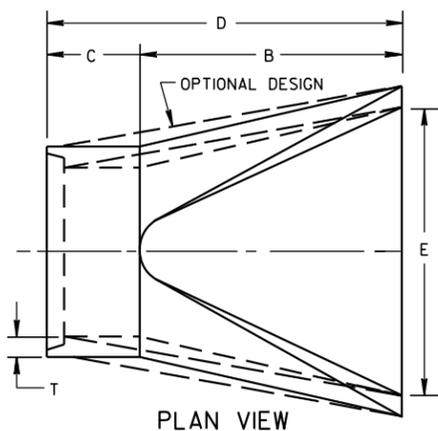
APRON ENDWALLS FOR  
CULVERT PIPE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

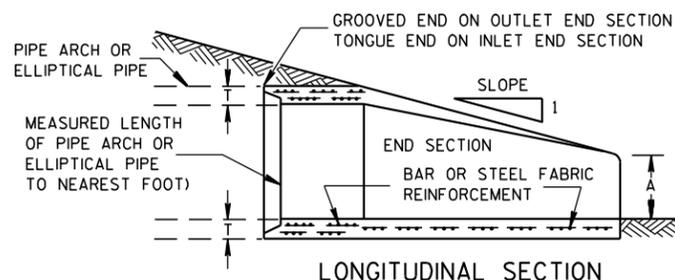
APPROVED  
11/30/94 DATE /S/ Rory L. Rhinesmith  
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA



END VIEW



PLAN VIEW



LONGITUDINAL SECTION

CONCRETE ENDWALLS

**2- 2 2/3" X 1/2" CORRUGATIONS**

EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 (1)	L2 (1)	W (±2")		
15	17	13	.064	.060	7	9	6	19	14	16	30	2 1/2 to 1	1 Pc.
18	21	15	.064	.060	7	10	6	23	14	19 3/8	36	2 1/2 to 1	1 Pc.
21	24	18	.064	.060	8	12	6	28	18	21 3/4	42	2 1/2 to 1	1 Pc.
24	28	20	.064	.060	9	14	6	32	18	27 1/2	48	2 1/2 to 1	1 Pc.
30	35	24	.079	.075	10	16	6	39	18	37 5/8	60	2 1/2 to 1	1 Pc.
36	42	29	.079	.075	12	18	8	46	24	45 3/8	75	2 1/2 to 1	1 Pc.
42	49	33	.109	.105	13	21	9	53	24	54 3/4	85	2 1/2 to 1	2 Pc.
48	57	38	.109	.105	18	26	12	63	24	68	90	2 1/2 to 1	3 Pc.
54	64	43	.109	.105	18	30	12	70	24	72 3/4	102	2 1/4 to 1	3 Pc.
60	71	47	.109*	.105*	18	33	12	77	30	82 1/4	114	2 1/4 to 1	3 Pc.
66	77	52	.109*	.105*	18	36	12	77	—	—	126	2 to 1	3 Pc.
72	83	57	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.

**3" X 1" CORRUGATIONS**

EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 (1)	L2 (1)	W (±2")		
48	53	41	.109	.105	18	26	12	63	24	72 3/4	90	2 1/2 to 1	2 Pc.
54	60	46	.109	.105	18	30	12	70	30	82 1/4	102	2 to 1	2 Pc.
60	66	51	.109*	.105*	18	33	12	77	—	—	114	1 1/2 to 1	3 Pc.
66	73	55	.109*	.105*	18	36	12	77	—	—	126	1 1/2 to 1	3 Pc.
72	81	59	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.
78	87	63	.109*	.105*	22	38	12	77	—	—	148	1 1/2 to 1	3 Pc.
84	95	67	.109*	.105*	22	34	12	77	—	—	162	1 1/2 to 1	3 Pc.
90	103	71	.109*	.105*	22	38	12	77	—	—	174	1 1/2 to 1	3 Pc.
96	112	75	.109*	.105*	24	40	12	77	—	—	174	1 1/2 to 1	3 Pc.

NOTE: ALL SPLICES TO BE LAP RIVETED OR BOLTED. \* EXCEPT CENTER PANEL SEE GENERAL NOTES

**REINFORCED CONCRETE PIPE ARCH**

EQUIV. DIA. (Inches)	DIMENSIONS (Inches)								APPROX. SLOPE
	**SPAN	**RISE	T	A	B	C	D	E	
24	29	18	3	8 1/2	39	33	72	48	3 to 1
30	36	22	3 1/2	9 1/2	50	46	96	60	3 to 1
36	44	27	4	11 1/8	60	36	96	72	3 to 1
42	51	31	4 1/2	15 1/8	60	36	96	78	3 to 1
48	58	36	5	21	60	36	96	84	3 to 1
54	65	40	5 1/2	25 1/2	60	36	96	90	3 to 1
60	73	45	6	31	60	36	96	96	3 to 1
72	88	54	7	31	60	39	99	120	2 to 1
84	102	62	8	28 1/2	83	19	102	144	2 to 1

**REINFORCED CONCRETE ELLIPTICAL PIPE**

EQUIV. DIA. (Inches)	DIMENSIONS (Inches)								APPROX. SLOPE
	**SPAN	**RISE	T	A	B	C	D	E	
24	30	19	3 1/4	8 1/2	39	33	72	48	3 to 1
30	38	24	3 3/4	9 1/2	54	18	72	60	3 to 1
36	45	29	4 1/2	11 1/8	60	24	84	72	2 1/2 to 1
42	53	34	5	15 3/4	60	36	96	78	2 1/2 to 1
48	60	38	5 1/2	21	60	36	96	84	2 1/2 to 1
54	68	43	6	25 1/2	60	36	96	90	2 1/2 to 1
60	76	48	6 1/2	30	60	36	96	96	2 1/2 to 1

\*\*NOMINAL SIZE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

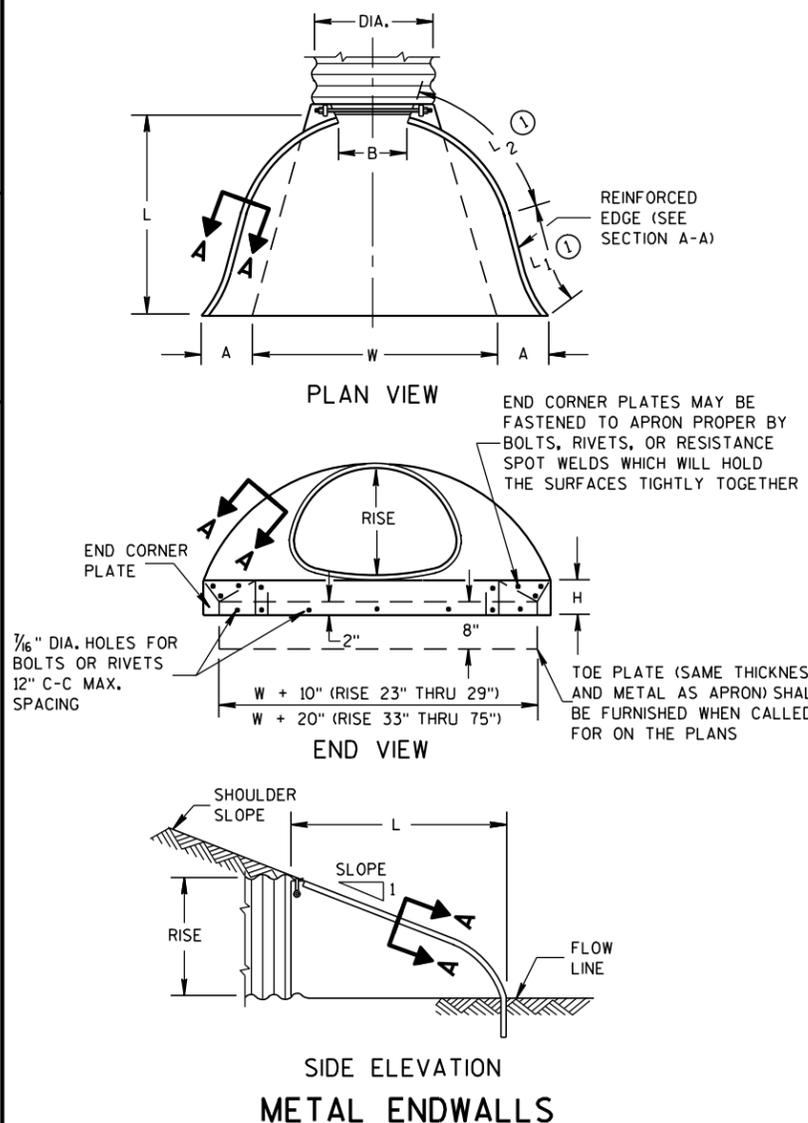
CONCRETE APRON ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM APRON ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE ARCH PERIMETER.

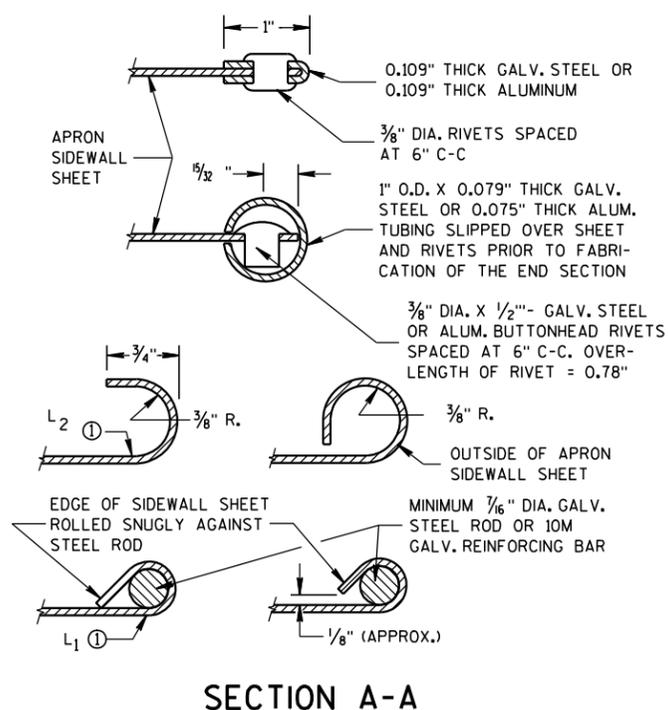
LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 77" X 52" THROUGH 112" X 75" APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

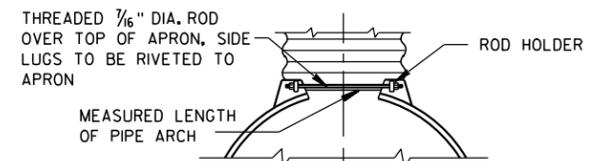
① FOR PIPE ARCH SIZES UP TO 73" X 55" A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.



METAL ENDWALLS

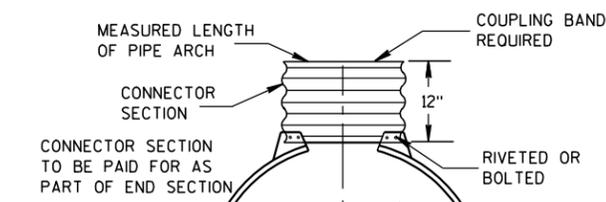


SECTION A-A



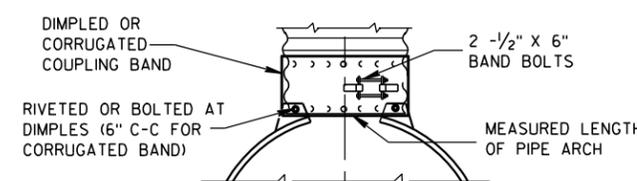
TYPE 2

FOR 17" X 13" THRU 112" X 75" PIPE ARCH



TYPE 3

FOR 64" X 43" THRU 112" X 75" PIPE ARCH



TYPE 5

ALTERNATE FOR: ALL SIZES CORRUGATED PIPE ARCHES

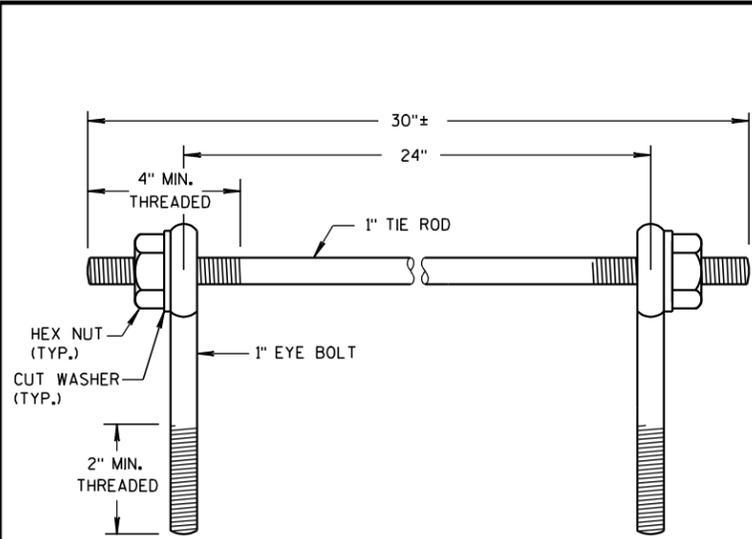
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL.

CONNECTION DETAILS

**APRON ENDWALLS FOR PIPE ARCH AND ELLIPTICAL PIPE**

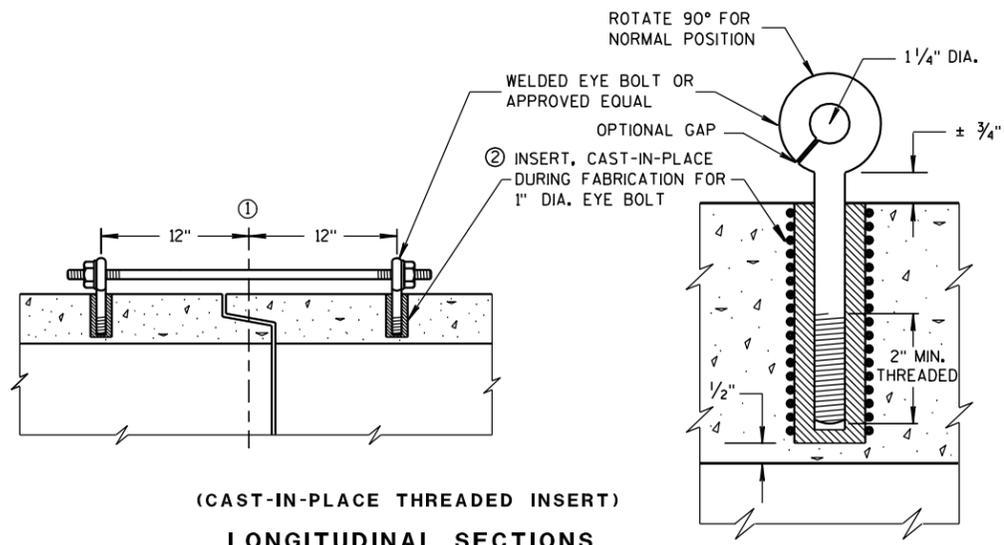
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
11/30/94 /S/ Rory L. Rhinesmith  
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA



EYE BOLTS AND TIE ROD

EYE BOLT AND TIE ROD ASSEMBLY (ALTERNATE NO. 1)



(CAST-IN-PLACE THREADED INSERT)  
LONGITUDINAL SECTIONS

GENERAL NOTES

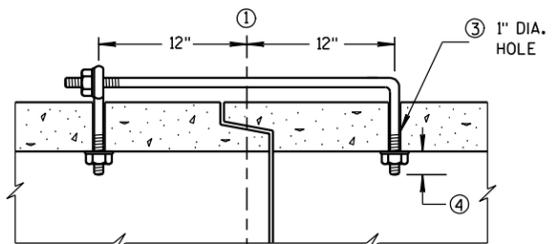
DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT AND STORM SEWER PIPE SHALL BE TIED TOGETHER IN THE MANNER ILLUSTRATED BY THIS DETAIL AT LOCATIONS DESIGNATED IN THE STANDARD SPECIFICATIONS AND THE PLAN. THE CONTRACTOR MAY USE EITHER ALTERNATE 1, 2 OR 3 FOR DRAINAGE STRUCTURES. ONLY ALTERNATE 1 AND 3 MAY BE USED FOR CATTLE PASSES, UNLESS OTHERWISE STATED IN THE CONTRACT. THE MATERIALS, FABRICATION AND WORK NECESSARY TO TIE THE PIPE BY THIS DETAIL WILL BE CONSIDERED INCIDENTAL TO THE PIPE AND APRON ENDWALLS IF REQUIRED.

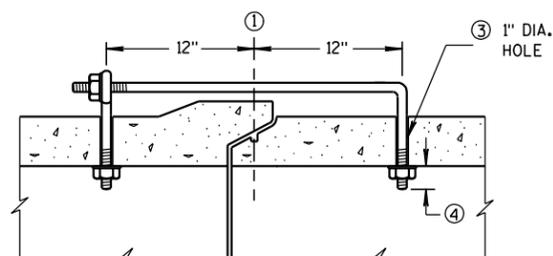
DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR JOINT TIES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL.

JOINT TIES TO BE HOT-DIP GALVANIZED PER ASTM A 153.

- ①  $\phi$  OF TONGUE AND GROOVE OR BELL AND SPIGOT JOINTS.
- ② THE INSIDE OF THE THREADED INSERTS SHALL BE CLEAN TO ALLOW THE INSERTION OF THREADED EYE BOLTS.
- ③ HOLES SHALL BE CAST-IN-PLACE OR DRILLED 12 INCHES FROM  $\phi$  OF TONGUE AND GROOVE.
- ④ BOLT PROJECTION INSIDE OF PIPE SHALL NOT EXCEED 2 INCHES.
- ⑤ OPENING TO BE ROD DIAMETER PLUS 1 INCH.
- ⑥ LENGTH ADEQUATE TO EXTEND TO WITHIN  $\frac{1}{2}$  INCH OF THE INNER SURFACE OF THE PIPE.



(TONGUE & GROOVE PIPE)



(MODIFIED BELL PIPE)  
LONGITUDINAL SECTION

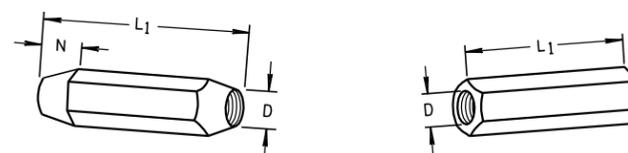
EYE BOLT DIMENSION TABLE

PIPE SIZE	L = LENGTH	
	TONGUE & GROOVE PIPE	MODIFIED BELL PIPE
18" TO 24"	4 1/2"	6 1/4"
30"	5"	7"
36"	5 1/2"	7"
42"	6"	
48"	6 1/2"	
60"	7 1/2"	
66"	8"	

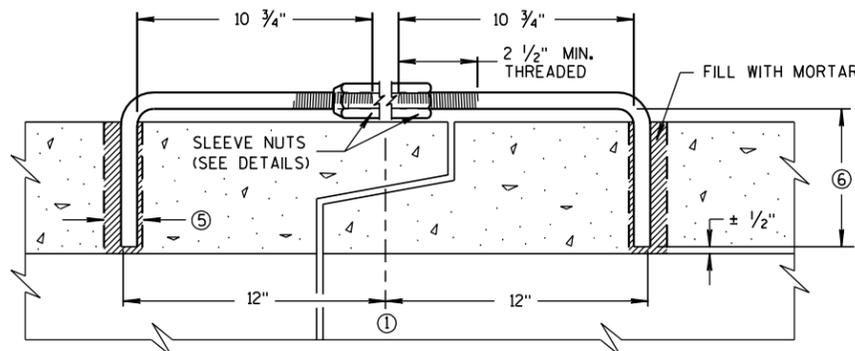
ADJUSTABLE TIE ROD TABLE

PIPE DIAMETER	TIE ROD DIAMETER	D	L <sub>1</sub>	N
12-60	5/8	5/8	5	1/2
66-84	3/4	3/4	5	1/2
90-108	1	1	7	1 1/6

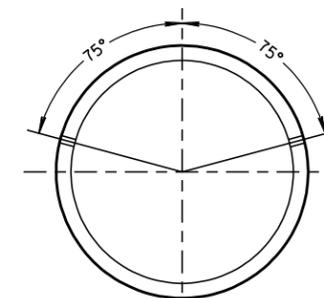
DIMENSIONS SHOWN ARE IN INCHES



TAPERED PLAIN  
RIGHT AND LEFT THREADS  
SLEEVE NUTS

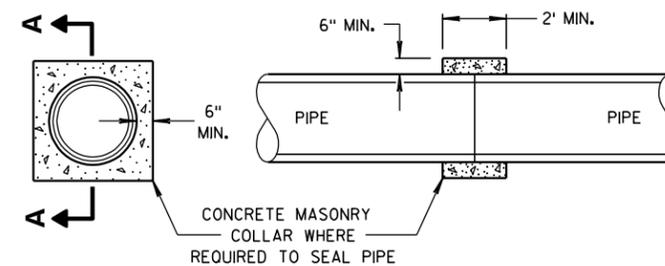


(JOINT TIES FOR 12" TO 108" DIA. CONCRETE PIPE)  
LONGITUDINAL SECTION  
ADJUSTABLE TIE ROD (ALTERNATE NO. 3)



PLACEMENT OF (2) CAST-IN-PLACE  
INSERTS OR HOLES DURING FABRICATION  
FOR PIPE SECTIONS REQUIRING TIE RODS

TRANSVERSE SECTION



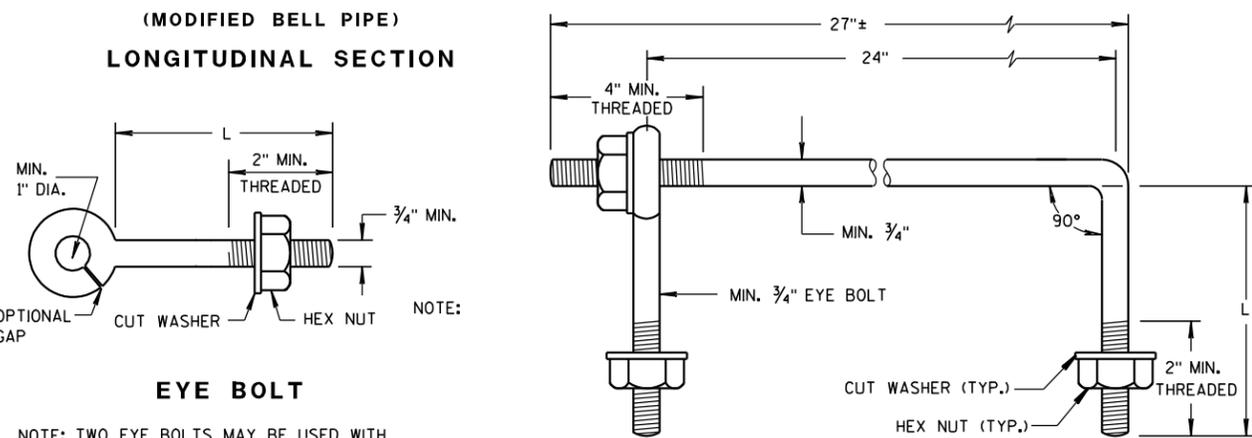
SECTION A-A  
CONCRETE COLLAR DETAIL

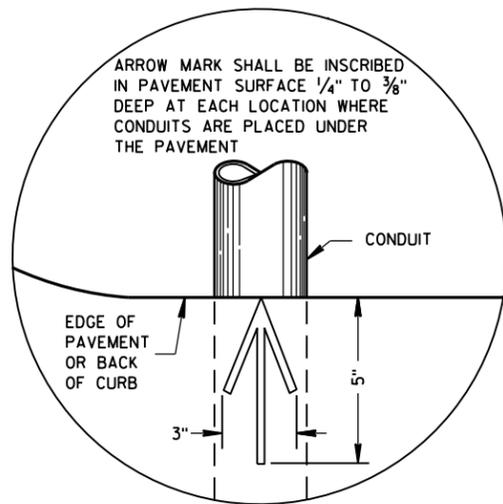
JOINT TIES FOR CONCRETE  
PIPE AND CONCRETE  
COLLAR DETAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

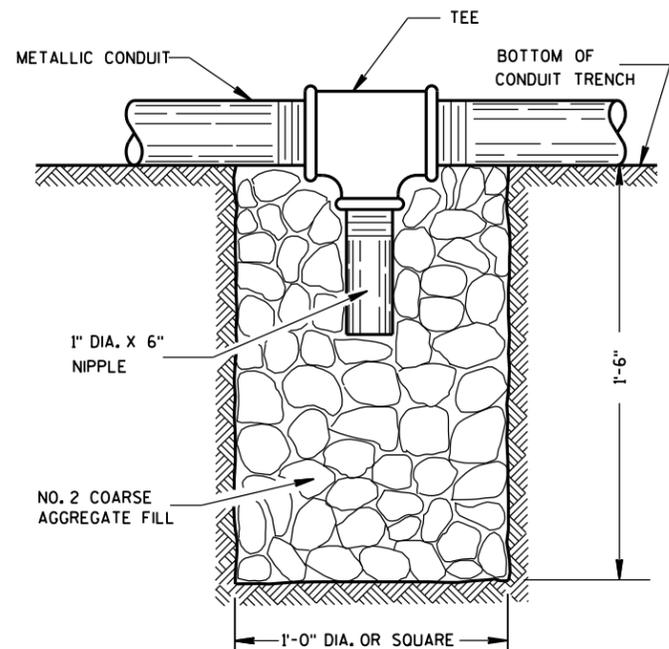
APPROVED  
6/5/2012 /S/ Jerry H. Zogg  
DATE ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA

(JOINT TIES FOR 18" TO 66" DIA. CONCRETE PIPE)  
EYE BOLT AND TIE ROD ASSEMBLY (ALTERNATE NO. 2)



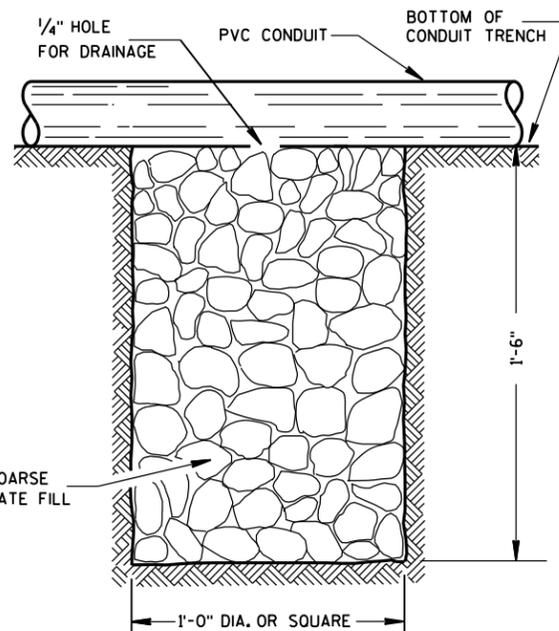


PLAN VIEW  
ARROW MARK



NOTE: INSTALL AT LOCATIONS WHERE METALLIC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR METALLIC CONDUIT



NOTE: INSTALL AT LOCATIONS WHERE PVC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR PVC CONDUIT

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

METALLIC (STANDARD SPECIFICATION 652.2.2) OR NONMETALLIC (STANDARD SPECIFICATION 652.2.3) CONDUIT SHALL BE FURNISHED AND PLACED AS SHOWN.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

THE TRENCH SHALL NOT BE BACKFILLED PRIOR TO INSPECTION OF THE CONDUIT.

ALL METALLIC CONDUIT RACEWAY ENDS SHALL BE REAMED AND THREADED.

ALL METALLIC CONDUIT IN WHICH WIRE OR CABLE IS TO BE INSTALLED SHALL BE BUSHED WITH APPROVED THREADED BUSHINGS BEFORE INSTALLATION OF THE WIRE OR CABLE.

ALL METALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT TO BE INSTALLED SHALL BE CAPPED WITH THREADED PROTECTIVE CAPS, AS APPROVED BY THE ENGINEER.

ALL NONMETALLIC CONDUIT SHALL BE CAPPED OR PLUGGED IMMEDIATELY AFTER INSTALLATION AND SHALL REMAIN CAPPED OR PLUGGED UNTIL WIRE/CABLES ARE INSTALLED.

NONMETALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

BENDING OF PVC ELECTRICAL CONDUIT SHALL BE ACCOMPLISHED BY USING A BLANKET OR EMERSION TYPE TANK DESIGNED FOR THE PURPOSE OF BENDING PVC ELECTRICAL CONDUIT.

ALL CUT ENDS SHALL BE TRIMMED INSIDE AND OUTSIDE TO REMOVE ALL ROUGH EDGES ON NONMETALLIC CONDUIT. (SEE NEC 347.5)

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY U.L. LISTED ADAPTER FITTINGS SHALL BE USED.

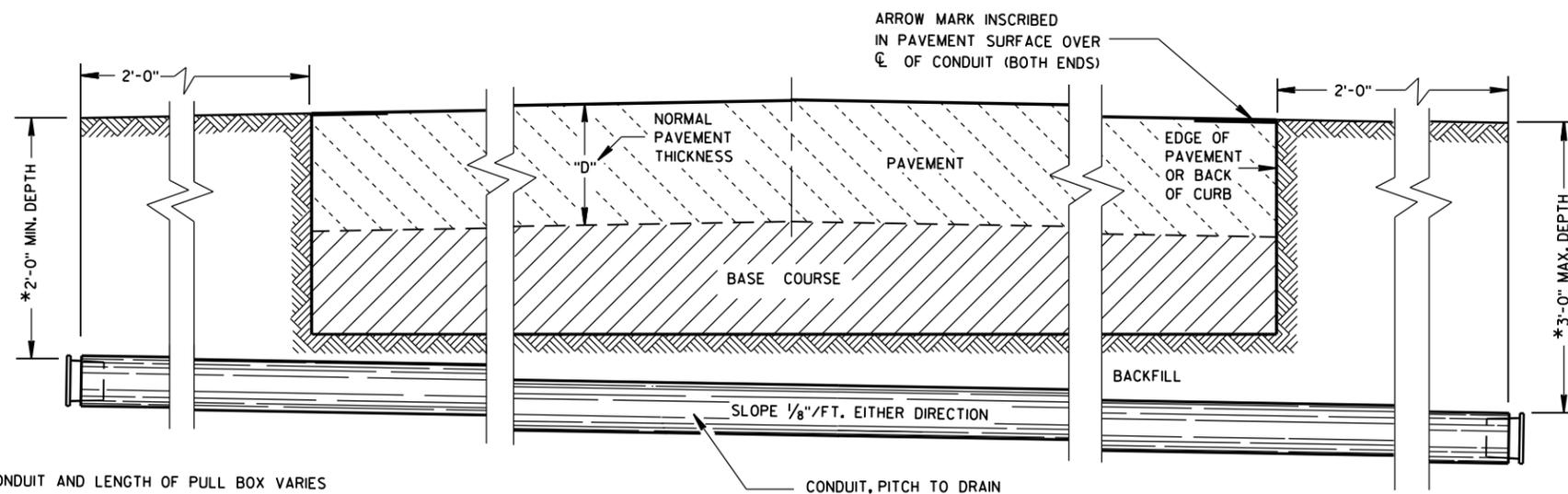
PRIOR TO CONDUIT ACCEPTANCE, CONDUIT CAPS OR PLUGS SHALL BE REMOVED, AND THE CAPS, PLUGS AND CONDUIT ENDS SHALL BE THOROUGHLY CLEANED AND THEN THE CAPS OR PLUGS REINSTALLED TO ENSURE THAT THE CAPS OR PLUGS CAN BE EASILY REMOVED IN THE FUTURE.

ALL CONDUIT BEING FURNISHED AND INSTALLED SHALL HAVE THE U.L. LABEL FIRMLY ATTACHED.

CONDUIT RUNS SHALL BE THE SAME SIZE OF CONDUIT FROM ONE END TO THE OTHER (FROM PULL BOX TO PULL BOX-OR-JUNCTION BOX TO JUNCTION BOX-OR-BASE TO BASE, ETC.).

TRACER WIRE SHALL BE INSTALLED AS STATED IN THE STANDARD SPECIFICATION, ITEM 652.3.1.1.

ALL CONDUIT RUNS SHALL BE STRAIGHT (WITHOUT BENDS) FROM PULL BOX TO PULL BOX, PULL BOX TO BASE AND BASE TO BASE AS SHOWN ON THE PLANS.



SIDE ELEVATION  
DETAIL FOR CONDUIT UNDER PAVED HIGHWAYS

\*DEPTH OF CONDUIT AND LENGTH OF PULL BOX VARIES WITH HEIGHT OF CURB USED. ALSO SEE PULL BOX S.D.D. 9B4

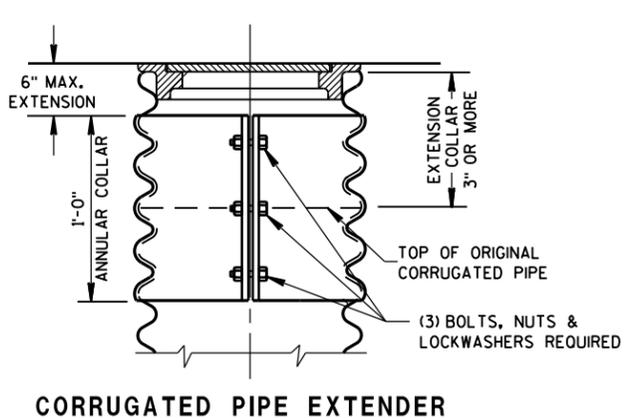
<b>CONDUIT</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June, 2015 DATE	/S/ Ahmet Demirbilek STATE ELECTRICAL ENGINEER
FHWA	

**TABLE OF NOMINAL DIMENSIONS AND WEIGHTS**

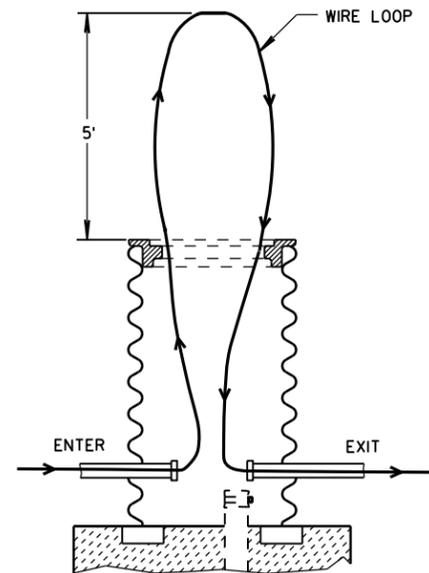
DIMENSION IN INCHES		CORRUGATED STEEL PIPE								
PIPE DIAMETER (INSIDE)	A	12	12	12	18	18	18	24	24	24
PIPE LENGTH **	B	24	30	36	24	30	36	36	42	48
WALL THICKNESS	C	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064
COVER	D	10 1/4	10 1/4	10 1/4	16 1/4	16 1/4	16 1/4	22 1/4	22 1/4	22 1/4
FRAME	E	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2	26 1/2	26 1/2	26 1/2
FRAME	F	8 1/2	8 1/2	8 1/2	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2
FRAME	G	11 1/2	11 1/2	11 1/2	17 1/2	17 1/2	17 1/2	23 1/2	23 1/2	23 1/2
WEIGHT IN POUNDS *										
FRAME AND COVER		60	60	60	110	110	110	155	155	155

\* THE ACTUAL WEIGHT OF THE MANHOLE FRAME AND COVER MAY VARY WITHIN 5 PERCENT PLUS OR MINUS OF THE WEIGHTS SHOWN.

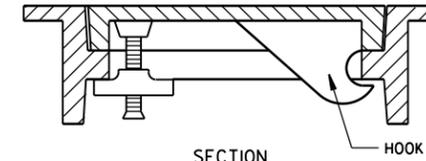
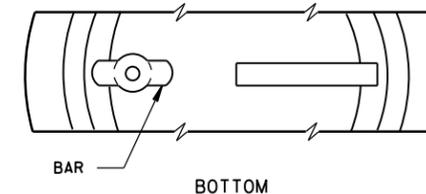
\*\* NORMALLY USED LENGTHS. THE PROJECT ENGINEER SHALL DETERMINE IF PIPE LENGTHS, OTHER THAN THOSE SPECIFIED, SHALL BE USED, TO A MAXIMUM OF 48" (CONTINUOUS LENGTH, NON-SPLICED). THE ADDITIONAL LENGTH SHALL BE INCIDENTAL TO THE PULL BOX BID PRICE.



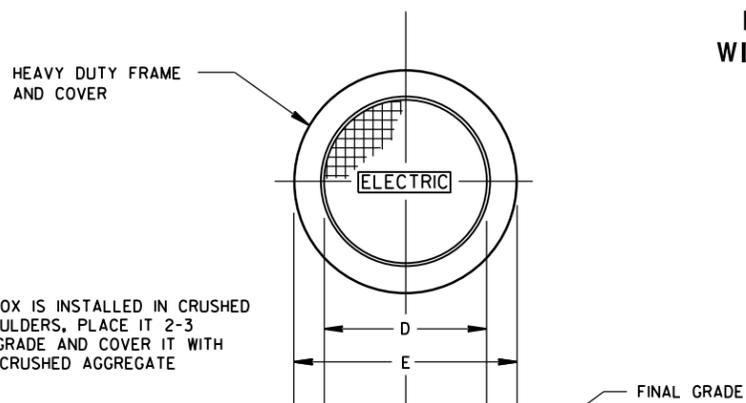
**CORRUGATED PIPE EXTENDER**



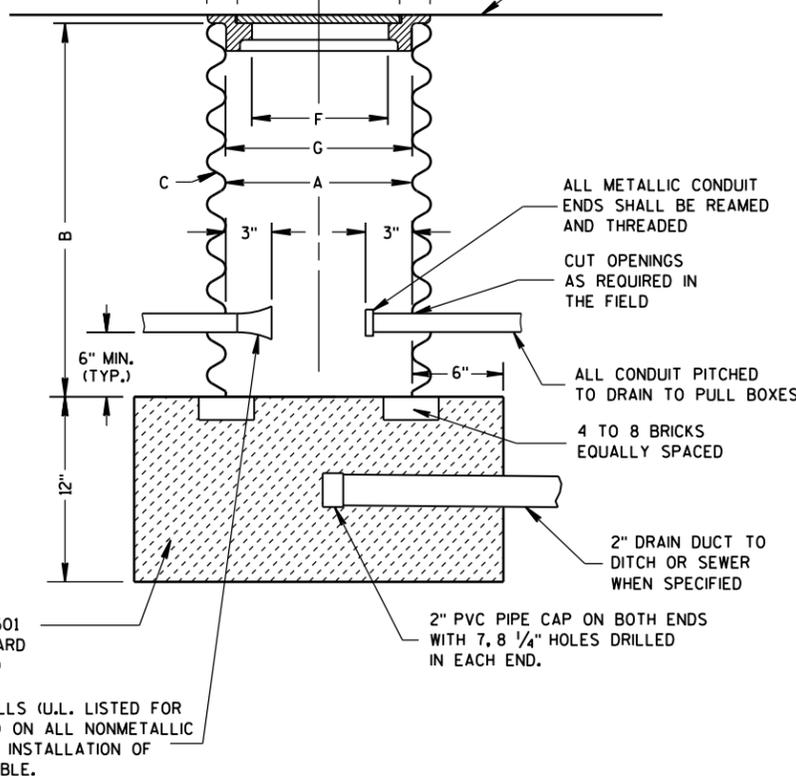
**MEASUREMENT DETAIL FOR WIRE/CABLE IN THE PULL BOX**



**ALTERNATE COVER (LOCKING) TIGHTENING BAR TYPE**

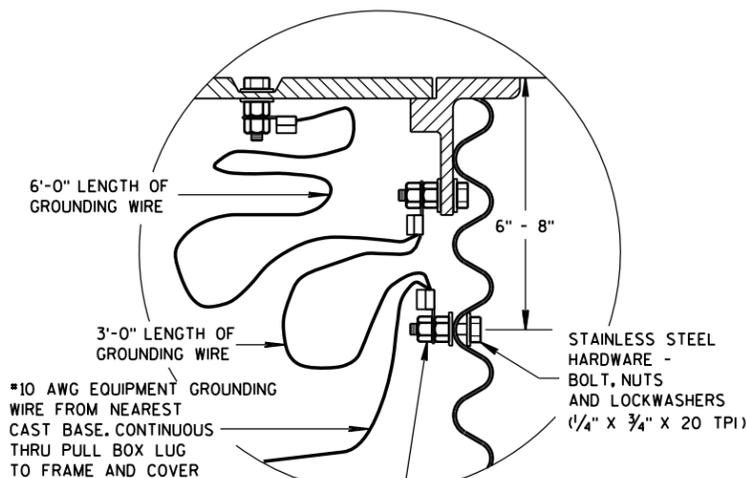


WHEN A PULL BOX IS INSTALLED IN CRUSHED AGGREGATE SHOULDERS, PLACE IT 2-3 INCHES BELOW GRADE AND COVER IT WITH 2-3 INCHES OF CRUSHED AGGREGATE



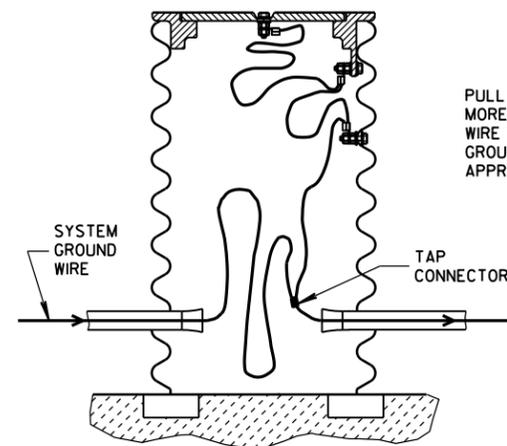
**PULL BOX**

INSTALL END BELLS (U.L. LISTED FOR ELECTRICAL USE) ON ALL NONMETALLIC CONDUIT BEFORE INSTALLATION OF WIRE AND/OR CABLE.



NEMA APPROVED, U.L. LISTED, COPPER WITH BRASS OR STAINLESS STEEL SET SCREW, DIRECT BURY RATED, MECHANICAL CONNECTOR (LUG), SIZED TO ACCEPT AWG. #10 TO #4 COPPER STRANDED WIRE.

**EQUIPMENT GROUNDING LUG AND LOCATION IN STEEL PULL BOXES**



**EQUIPMENT GROUNDING LUG AND LOCATION IN STEEL PULL BOXES**

PULL BOX TO NEAREST BASE DISTANCE MORE THAN 20 FEET. PULL BOX GROUND WIRE SHALL CONNECT AT SYSTEM GROUNDING WIRE. USE DEPARTMENT APPROVED TAP CONNECTOR.

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL FRAMES AND COVERS SHALL BE HEAVY DUTY TYPE, SUITABLE FOR VEHICULAR TRAFFIC LOADS.

PULL BOXES LOCATED IN THE ROADWAYS SHALL HAVE LOCKING COVERS.

ENTRANCE HOLES INTO PULL BOXES SHALL BE CUT WITH A CIRCULAR HOLE SAW OR HYDRAULIC CONDUIT PUNCH. HOLE SIZE SHALL BE THE OUTSIDE DIAMETER OF THE CONDUIT THAT IS TO FIT IN THE OPENING PLUS NO MORE THAN 1/4".

THE CONTRACTOR SHALL NOT INSTALL WIRE IN ANY PULL BOX UNTIL ITS INSTALLATION HAS BEEN INSPECTED AND ACCEPTED BY THE ENGINEER.

GROUNDING LUGS (MECHANICAL CONNECTORS) SHALL BE U.L. LISTED AND APPROVED FOR USE WITH COPPER WIRE.

ALL METALLIC CONDUIT IN WHICH WIRE AND/OR CABLE IS TO BE INSTALLED, SHALL BE BUSHED BEFORE INSTALLATION OF THE WIRE AND/OR CABLE.

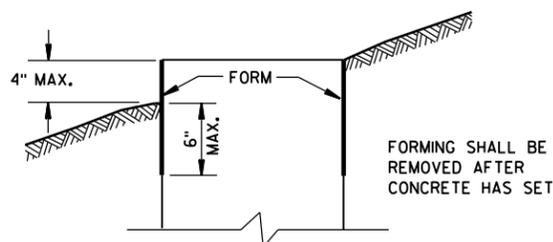
WHEN PULL BOXES ARE INSTALLED FOR FUTURE USE, DO NOT INSTALL THE EQUIPMENT GROUNDING LUG. THE EQUIPMENT GROUNDING LUG, THE EQUIPMENT GROUNDING ELECTRODE AND THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE REQUIRED AND INSTALLED UNDER A FUTURE WIRING CONTRACT.

**PULL BOX**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
DATE: Sept. 2014 /S/ Ahmet Demireblek  
STATE ELECTRICAL ENGINEER  
FHWA

FORM DEPTH SHALL BE NO MORE THAN 6" BELOW GRADE ON THE LOWER SIDE OF BASE



**FORMING DETAIL**

QUANTITY REQUIREMENTS	CONCRETE BASE TYPE		
	1	2	5 & 6
APPROX. CUBIC YARDS OF CONCRETE	0.40	0.57	0.40
LBS. OF HOOP BAR STEEL	NONE	23	16
LBS. OF VERTICAL BAR STEEL	NONE	60	18

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

BASES SHALL BE EXCAVATED BY USE OF A CIRCULAR AUGER.

TOP SURFACES OF CONCRETE BASES SHALL BE TROWEL FINISHED SMOOTH AND LEVEL.

CONDUIT SIZES AND LOCATIONS SHALL BE AS SHOWN ON THE PLANS.

THE FINAL OR TERMINATING CONCRETE BASE IN A CONDUIT RUN SHALL HAVE A 6" EXIT STUB INSTALLED FOR FUTURE CABLING USE. THE EXIT STUB SHALL BE SIZED AS USED THROUGHOUT THE CONDUIT RUN AS SHOWN AT THE ENTRANCE OF THE BASE.

MINIMUM BENDING RADIUS OF CONDUIT IS EQUAL TO 6 X THE DIAMETER.

CONDUIT HEIGHT ABOVE CONCRETE BASES SHALL BE 1 INCH. ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED.

ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

**GENERAL NOTES (CONTINUED)**

BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF CONCRETE BASES BEFORE INSTALLATION OF CABLE OR WIRE.

ENDS OF CONDUIT INSTALLED BELOW GRADE FOR FUTURE USE SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC.

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U.L. LISTED FOR ELECTRICAL USE, SHALL BE USED.

IF A BASE REQUIRES A DEEP FORM BECAUSE OF LOOSE DIRT OR FILL, THE FORM SHALL BE REMOVED BEFORE BACKFILLING AROUND THE BASE. BACKFILL SHALL BE TAMPED TIGHT AGAINST THE BARE CONCRETE BASE IN LAYERS OF 1 FOOT OR LESS.

A NO. 4 AWG, STRANDED COPPER EQUIPMENT GROUNDING CONDUCTOR SHALL BE EXOTHERMICALLY WELDED TO THE EQUIPMENT GROUNDING ELECTRODE (GROUND ROD) FOR TYPE 1, TYPE 2, TYPE 5, AND TYPE 6 BASES.

THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE FURNISHED AND INSTALLED TO ENTER THE BASE OF THE TYPE 2 AND TYPE 5 BASES THROUGH A 1 INCH CONDUIT INSTALLED FOR GROUNDING PURPOSES, LEAVING A 4 FOOT COIL OF WIRE ABOVE THE CONCRETE BASE. THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE NEATLY COILED AND THE COILS TIED TOGETHER.

ANCHOR RODS SHALL BE THREADED 12" IN LENGTH ON EACH END OF THE ROD. ANCHOR RODS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 654.2.1 OF THE STANDARD SPECIFICATIONS.

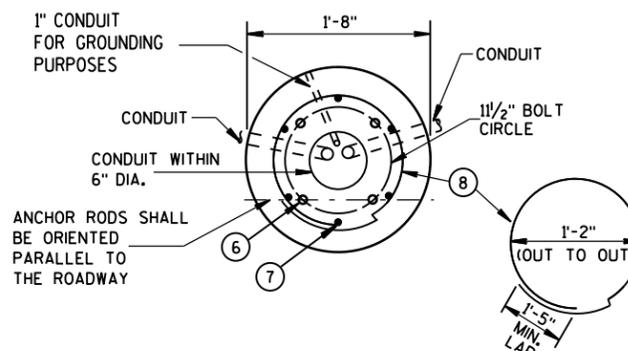
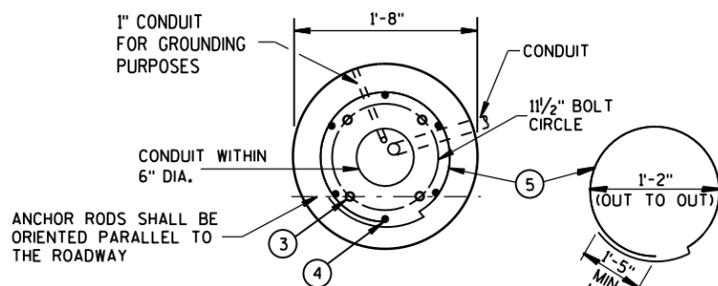
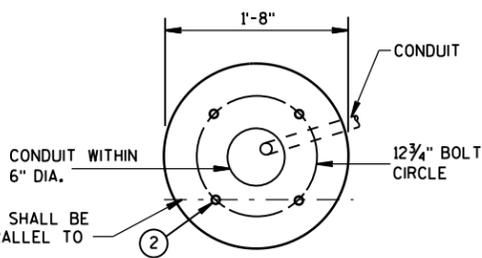
WASHERS AND LOCK WASHERS ARE REQUIRED ON ALL ANCHOR RODS.

WHEN ANCHOR RODS USING THE ALTERNATE "L" BEND ARE FURNISHED, THE 4" "L" BEND SHALL BE IN ADDITION TO THE SPECIFIED ANCHOR ROD BAR LENGTH. THE "L" BEND END SHALL NOT BE THREADED.

ANCHOR RODS SHALL BE INSTALLED WITH MISALIGNMENTS OF LESS THAN 1:40 FROM VERTICAL.

WELDING OF THE ANCHOR RODS TO THE CAGE IS UNACCEPTABLE. TIE WIRES SHALL BE USED.

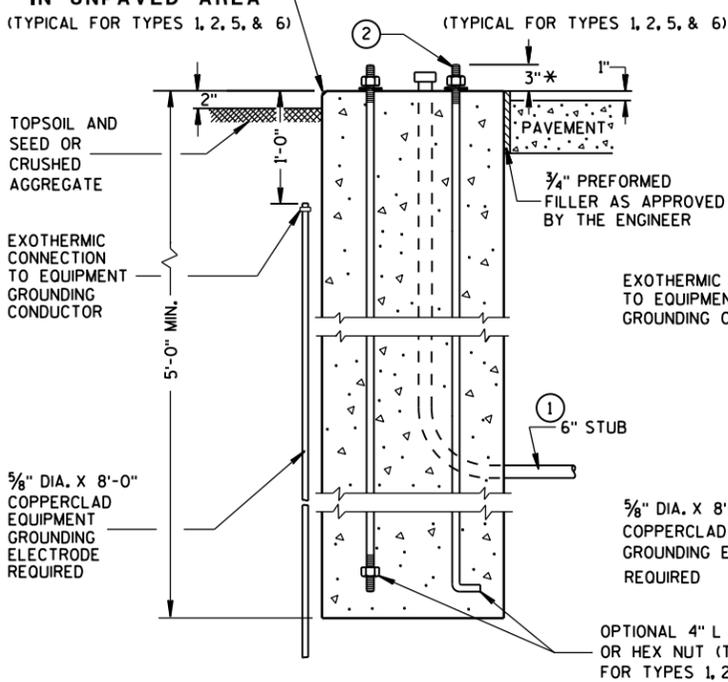
BAR STEEL REINFORCEMENT SHALL BE COATED WITH POWDERED EPOXY RESIN IN ACCORDANCE WITH SECTION 505 OF THE STANDARD SPECIFICATIONS (LATEST EDITION).



FORM ALL EXPOSED CONCRETE. PROVIDE 1" CHAMFER ALL AROUND

**HALF SECTION IN UNPAVED AREA**  
(TYPICAL FOR TYPES 1, 2, 5, & 6)

**HALF SECTION IN PAVEMENT**  
(TYPICAL FOR TYPES 1, 2, 5, & 6)

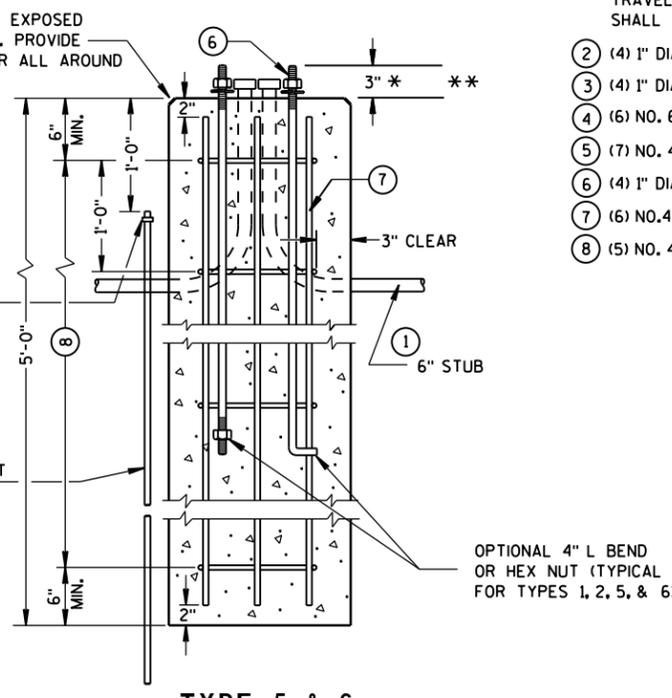


FORM ALL EXPOSED CONCRETE. PROVIDE 1" CHAMFER ALL AROUND

**TYPE 2**

**CONCRETE BASES**

FORM ALL EXPOSED CONCRETE. PROVIDE 1" CHAMFER ALL AROUND



**TYPE 5 & 6**

- ① THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE AND INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES. THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE THAT IS NOT INSTALLED BELOW THE TRAVELED WAY SHALL BE 18 INCHES. THE MAXIMUM DEPTH OF ALL CONDUIT SHALL BE 36 INCHES EXCEPT WITH WRITTEN APPROVAL BY THE ENGINEER.
- ② (4) 1" DIA. X 3'-6" ANCHOR RODS.
- ③ (4) 1" DIA. X 5'-0" ANCHOR RODS.
- ④ (6) NO. 6 X 6'-8" BAR STEEL REINFORCEMENT.
- ⑤ (7) NO. 4 X 5'-1" BAR STEEL REINFORCEMENT @ 1'-0" C-C.
- ⑥ (4) 1" DIA. X 3'-6" ANCHOR RODS.
- ⑦ (6) NO. 4 X 4'-8" BAR STEEL REINFORCEMENT.
- ⑧ (5) NO. 4 X 5'-1" BAR STEEL REINFORCEMENT @ 1'-0" C-C.

\* ANY ANCHOR ROD PROJECTION SHORTER THAN 2 3/4" OR LONGER THAN 3 3/4" SHALL REQUIRE THE BASE TO BE REMOVED AND REPLACED AT THE CONTRACTORS EXPENSE.

\*\* FOR NONBREAKAWAY INSTALLATIONS, 4 1/2" ± ANCHOR ROD PROJECTION WITH THE USE OF LEVELING NUTS. RODENT SCREEN REQUIRED.

CONCRETE BASES, TYPES 1, 2, 5, & 6	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Sept. 2014 DATE	/S/ Ahmet Demireblek STATE ELECTRICAL ENGINEER
FHWA	

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

FOUR (4) BOLTS SHALL BE FURNISHED WITH EACH TRANSFORMER BASE. BOLTS SHALL BE 1" DIAMETER, 4" IN LENGTH, WITH WASHERS, LOCK WASHERS AND NUTS. BOLTS, NUTS AND WASHERS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 641.2.2 OF THE STANDARD SPECIFICATIONS.

LEVELING SHIMS, IF NEEDED, SHALL BE DESIGNED FOR THE PURPOSE AND USED UNDER CAST BASES WHEN PLUMBING POLES OR STANDARDS DURING INSTALLATION. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT ACCEPTABLE.

SHIM LENGTH SHALL BE LONG ENOUGH TO COMPLETELY COVER THE AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.

DOUBLE NUTTING IS NOT ACCEPTABLE FOR LEVELING OR MOUNTING PURPOSES.

A NEMA APPROVED, U.L. LISTED, COPPER WITH BRASS OR STAINLESS STEEL SET SCREW, DIRECT BURY RATED, MECHANICAL CONNECTOR (LUG), SIZED TO ACCEPT AWG. #10 TO #4 COPPER STRANDED WIRE SHALL BE FURNISHED AND INSTALLED IN THE PEDESTAL AND TRANSFORMER BASES.

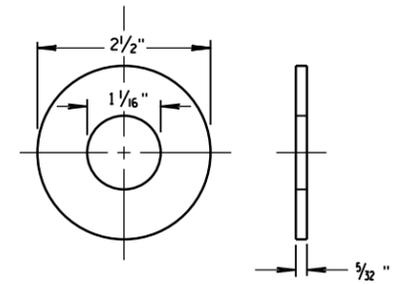
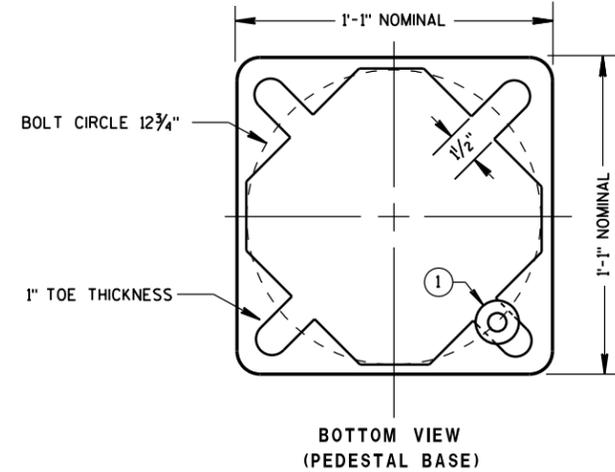
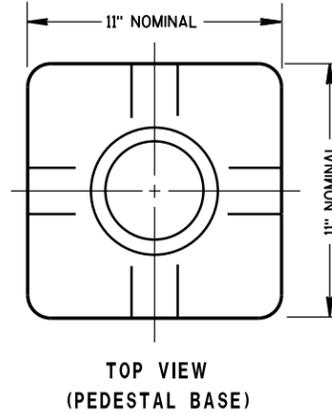
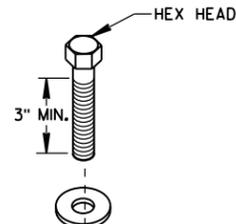
THE MECHANICAL CONNECTOR SHALL BE INSTALLED USING A 1/4" - 20 (TPI) STAINLESS STEEL HEX HEAD BOLT OF SUFFICIENT LENGTH TO FIRMLY ATTACH THE LUG TO THE BASE.

SHOULD THE MANNER OF ATTACHMENT OF THE LUG REQUIRE WASHERS, HEX NUTS, LOCK WASHER - THEY SHALL BE STAINLESS STEEL AS IS THE BOLT. THE MANNER OF ATTACHMENT SHALL NOT BLOCK ACCESSIBILITY TO WIRE PLACEMENT IN THE CONNECTOR.

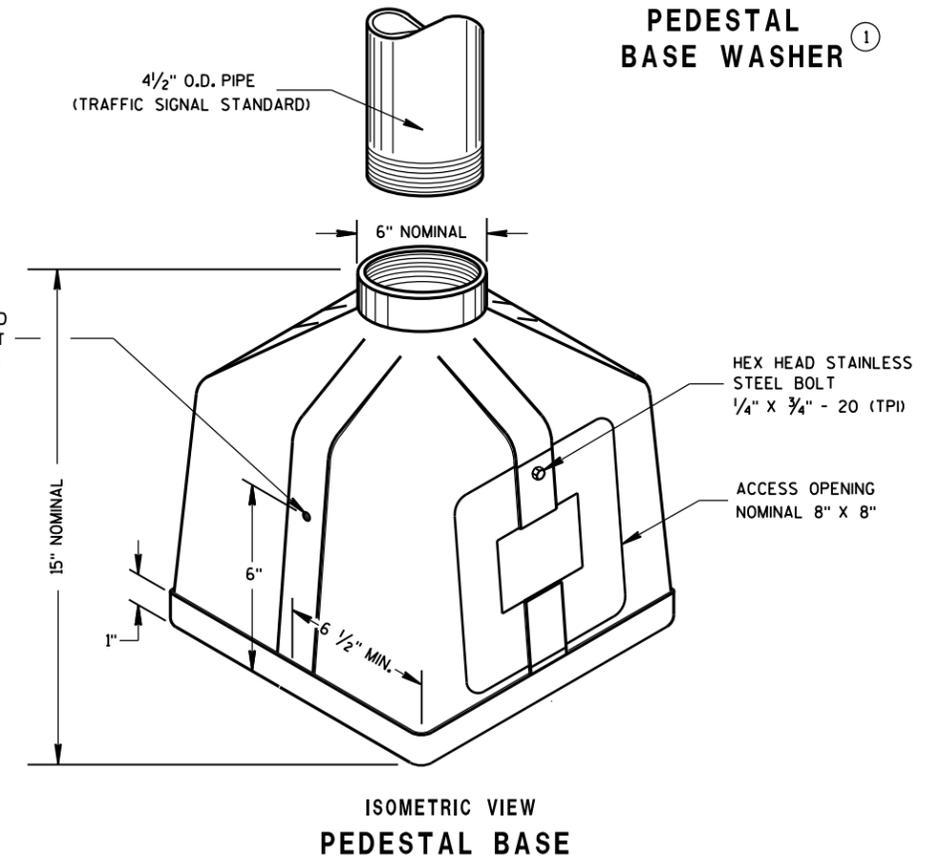
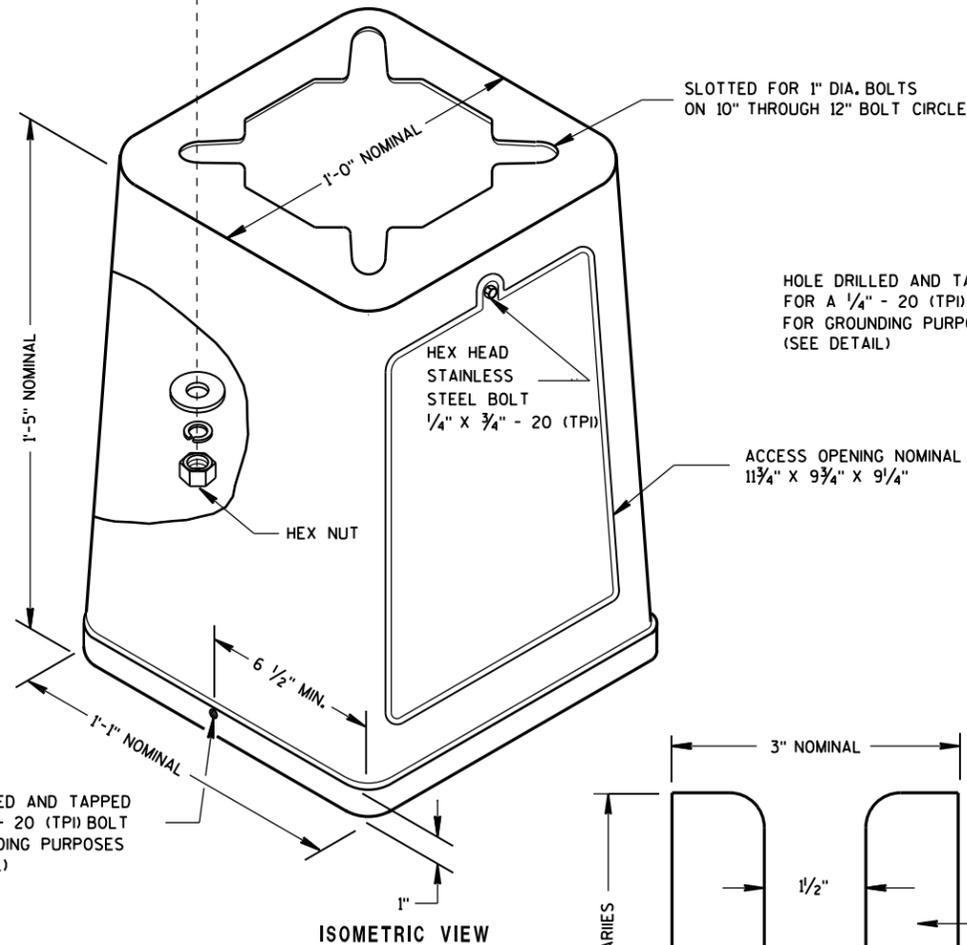
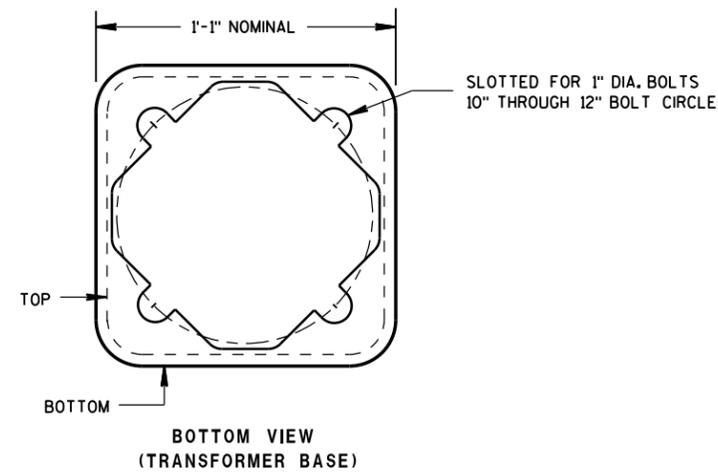
PEDESTAL BASE COLLAR THREADING SHALL BE TAPERED AND IN ACCORDANCE WITH NATIONAL PIPE THREADING DIMENSIONS.

BASE COLLAR THREADING SHALL EXTEND INTO THE BASE COLLAR WITH SUFFICIENT DEPTH TO ACCEPT THE INSTALLATION OF TRAFFIC SIGNAL STANDARDS TO A DEPTH OF 1/2", THEN TIGHTENING TO A POINT OF BEING IMMOVABLE.

THE ACCESS DOOR SHALL BE OF THE SAME MATERIAL AS THE BASE.

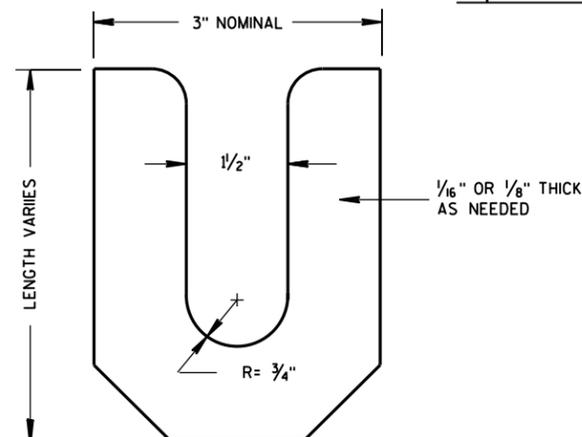


ZINC COATED STEEL WASHER TO BE PROVIDED BY THE CONTRACTOR  
**PEDESTAL BASE WASHER** ①



**TYPICAL MECHANICAL CONNECTOR LUG**  
TO BE FURNISHED WITH EACH BASE

**TRANSFORMER BASE**  
INTENDED FOR USE WITH TYPE 2, 3, 4, 5 & 6 POLES



**LEVELING SHIM**

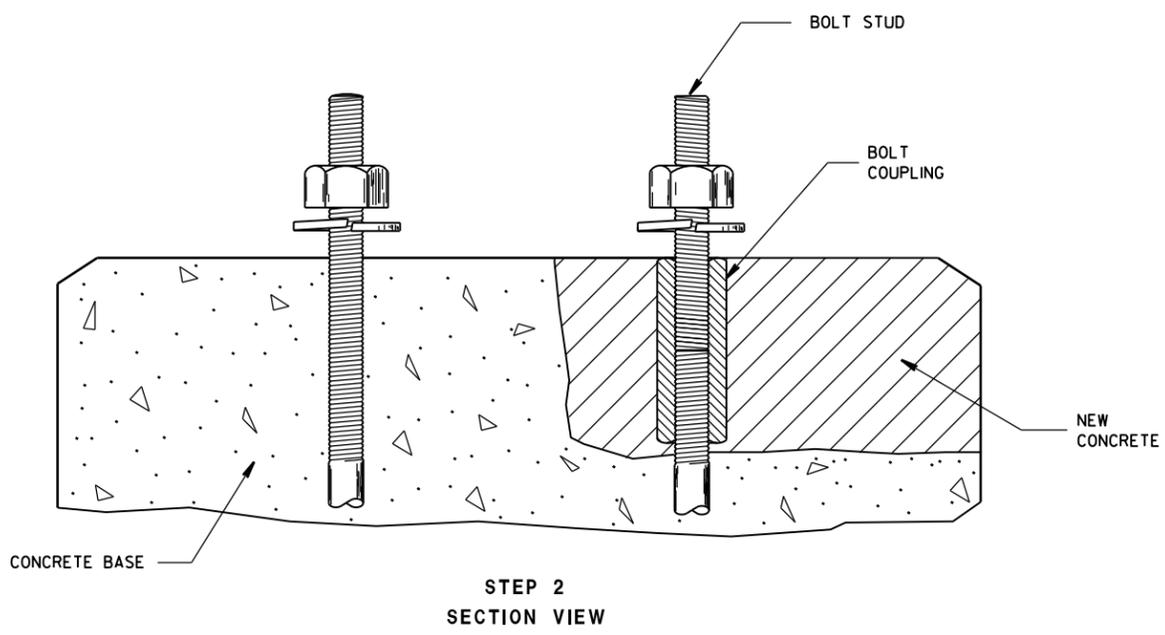
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6

S.D.D. 9 C 3-4

S.D.D. 9 C 3-4

<b>TRANSFORMER/PEDESTAL BASES</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Sept. 2014 DATE	/S/ Ahmet Demirbilek STATE ELECTRICAL ENGINEER
FHWA	



ALL THREADING SHALL BE STANDARD UNIFIED NATIONAL COARSE SERIES WITH-

- 1" - 8 THREADS PER INCH
- 3/4" - 10 THREADS PER INCH
- 5/8" - 11 THREADS PER INCH

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

CONCRETE SHALL BE IN ACCORDANCE WITH SECTION 501 OF THE STANDARD SPECIFICATIONS.

BOLT COUPLINGS AND BOLT STUDS SHALL BE IN ACCORDANCE WITH THE REQUIREMENTS FOR ANCHOR RODS IN SUBSECTION 654.2.1 FOR GRADE 105 ANCHOR BOLTS AND 641.2.2 FOR GRADE 55 ANCHOR BOLTS IN THE STANDARD SPECIFICATIONS.

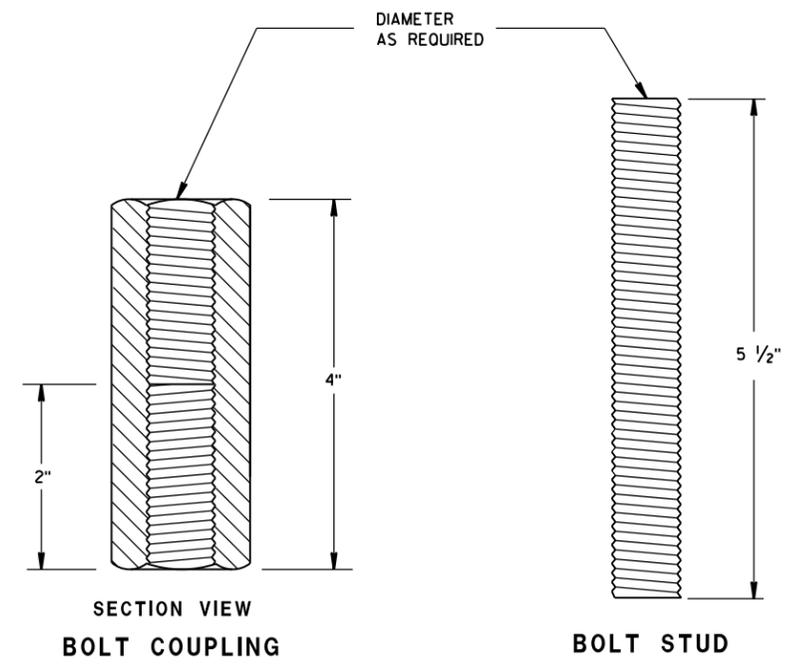
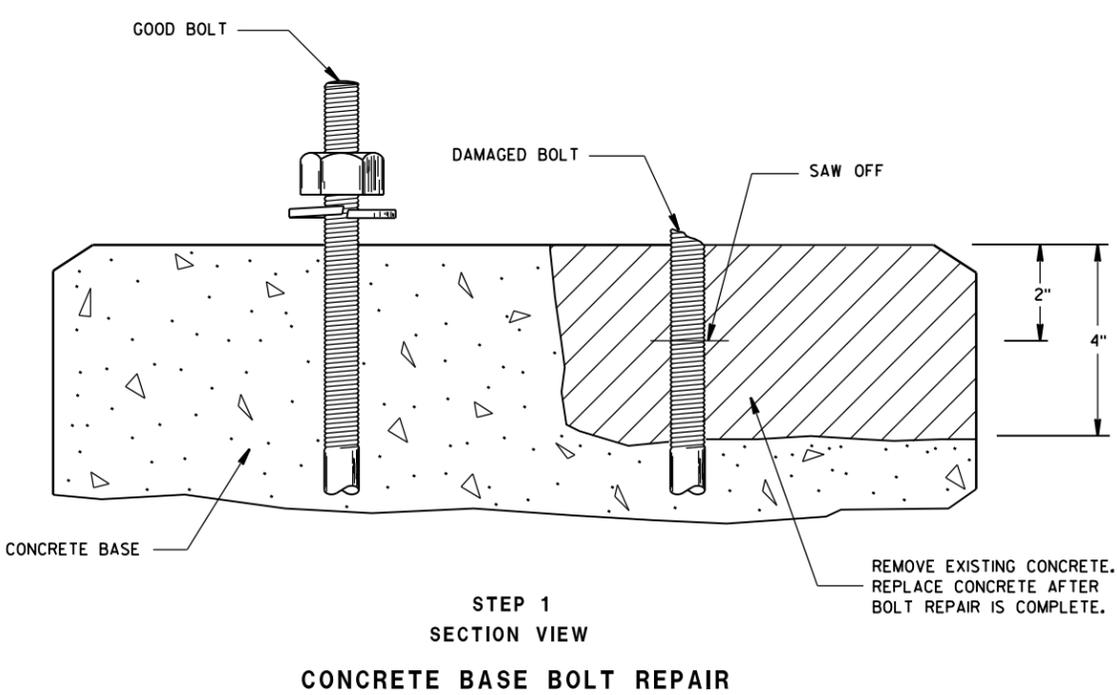
BOLT STUDS SHALL BE THREADED ALONG THEIR ENTIRE LENGTH.

THREADS ON BOLTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE COATINGS TO PERMIT NUTS TO RUN FREELY ON THE THREADS.

A FORM SHALL BE USED WHEN REPLACING THE CONCRETE THAT WAS REMOVED FOR BOLT REPAIR.

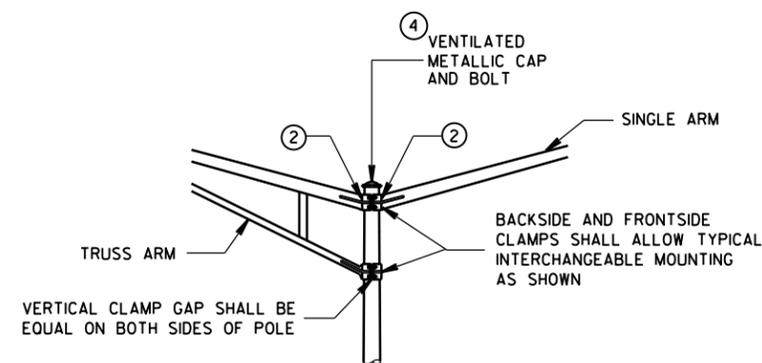
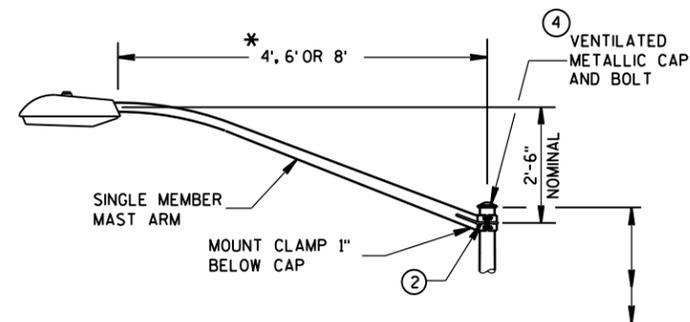
THE CURVATURE OF THE FORM SHALL CONFORM TO THE BASE DIAMETER AND BE LARGE ENOUGH TO COMPLETELY COVER THE OPENING IN THE SIDE OF THE CONCRETE BASE.

IN THE EVENT THAT A REINFORCING ROD IS SO CLOSE TO A BOLT BEING REPAIRED THAT THE COUPLING CANNOT BE INSTALLED, CUT OFF THE REINFORCING ROD.

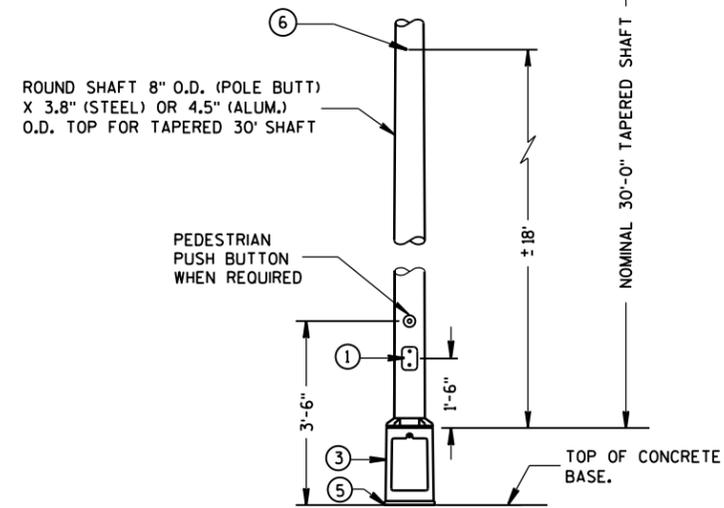
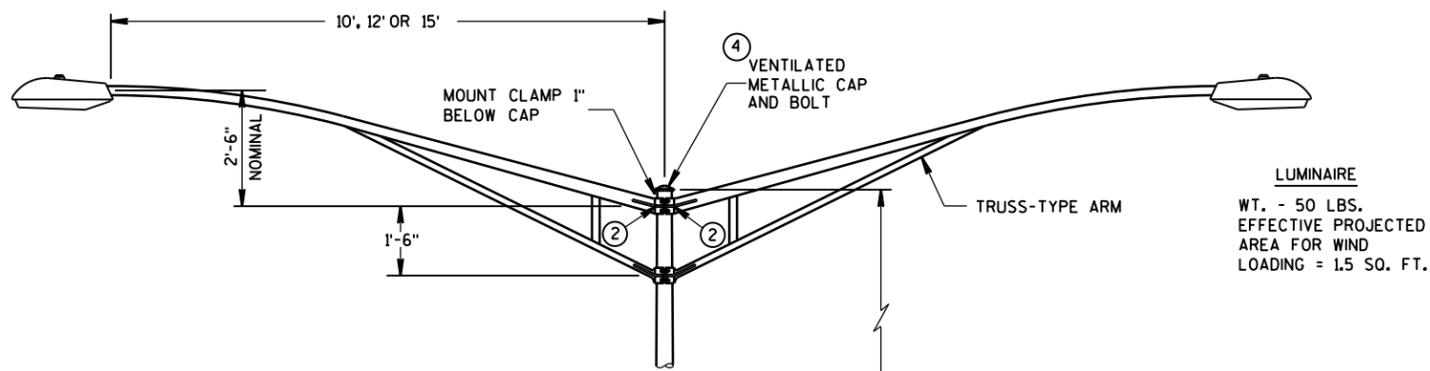


<b>CONCRETE BASE BOLT REPAIR</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE FHWA	/S/ Ahmet Demirbilek STATE ELECTRICAL ENGINEER

\* RISE FOR 4' ARM SHALL BE 2'-0".



INTERCHANGEABLE MOUNTING DETAIL



TYPE 5 POLE MOUNTING CONFIGURATION  
(MAXIMUM LOAD)  
LIGHTING ONLY

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.  
ALL TYPE 5 POLE MOUNTINGS SHALL BE DESIGNED TO INCLUDE TWIN 15' ARMS WITH LUMINAIRES.

POLES SHALL BE GALVANIZED STEEL OR ALUMINUM, AS CALLED FOR IN THE CONTRACT.

TYPE 5 ALUMINUM POLES SHALL BE CONSTRUCTED OF 6063-T6 ALUMINUM ALLOY. SLEEVING INSIDE THE POLE IS NOT ACCEPTABLE.

THE TYPE 5 ALUMINUM POLES SHALL HAVE A MINIMUM WALL THICKNESS OF 0.188".

TYPE 5 STEEL POLES SHALL HAVE A MINIMUM WALL THICKNESS OF U.S. STANDARD 11 GAGE (.1196").

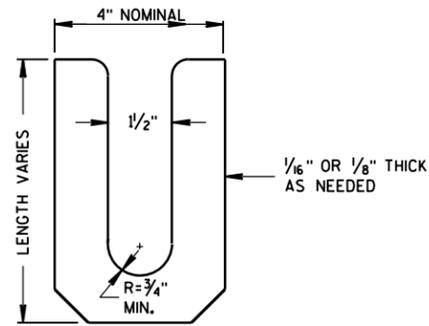
THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 2 3/8 INCHES IN OUTSIDE DIAMETER. THE STRAIGHT PORTION OF THE SLIPFITTER END OF THE LUMINAIRE ARM SHALL BE A NOMINAL 12 INCHES IN LENGTH.

WHEN TRANSFORMER BASES ARE USED, WIRE CONNECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

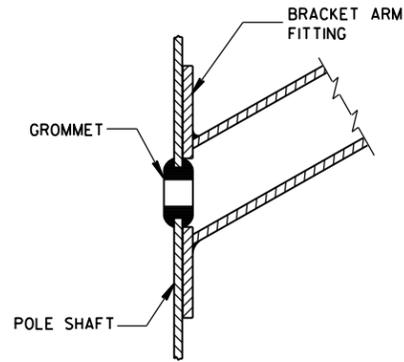
- ① 4" x 6" REINFORCED HANDHOLE & COVER ASSEMBLY WITH 2 (TWO) 1/4" x 3/4" - 20 TPI HEX HEAD STAINLESS STEEL BOLTS.
- ② GROMMETS, 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1 3/8" HOLE IN POLE SHAFT FOR WIRING.
- ③ CAST ALUMINUM TRANSFORMER BASE, WHEN REQUIRED.
- ④ FURNISH AND INSTALL VENTILATED, CAST, METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) 1/4" x 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- ⑤ SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND THE TRANSFORMER BASE.
- ⑥ INTERNAL DUMBBELL-TYPE VIBRATION DAMPER.

POLE MONTINGS FOR  
LIGHTING UNITS, TYPE 5  
(30 FEET)

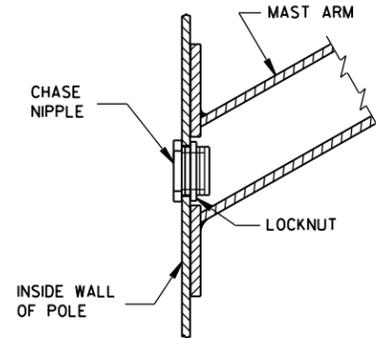
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



⑬ LEVELING SHIM  
SHALL BE ALUMINUM



TYPICAL APPLICATION OF GROMMET IN POLE SHAFT



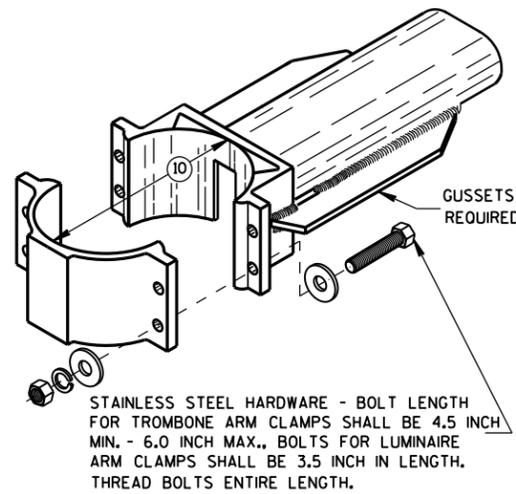
TYPICAL APPLICATION OF CHASE NIPPLE IN POLE SHAFT

**GENERAL NOTES**

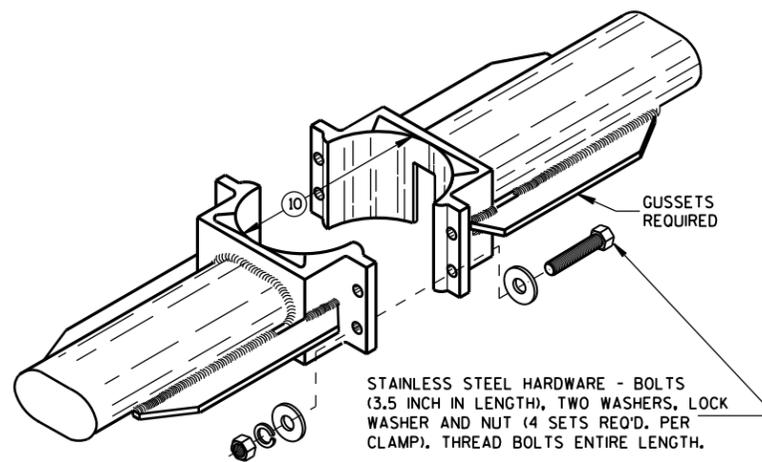
CLAMP BOLT-NUT TIGHTENING TORQUE SHALL BE INDICATED BY INDENT STAMPING (1/2 INCH NUMERALS AND LETTERS) OR WEATHERPROOF PRINTING ON THE INSIDE OF THE CLAMP THAT IS WELDED TO THE ARM MEMBER.

- ⑩ 4.5" I.D. FOR LUMINAIRE MAST ARM CLAMP.  
6.625" I.D. FOR TROMBONE MAST ARM CLAMP.
- ⑪ INDIVIDUAL BASE PLATE ANCHOR ROD COVERS. (4 REQUIRED)
- ⑫ BASE PLATE SLOTTED TO ACCEPT 11" THROUGH 12" BOLT CIRCLE USING 1" DIAMETER ANCHOR RODS.
- ⑬ LEVELING SHIMS, DESIGNED FOR THE PURPOSE, SHALL BE USED WHEN PLUMBING POLES. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT ACCEPTABLE. LEVELING SHIMS SHALL BE USED ONLY BETWEEN THE TOP OF THE CONCRETE BASE AND A METALLIC BASE PLATE.

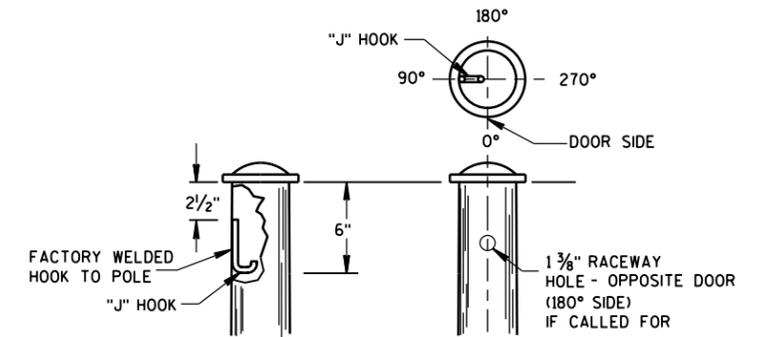
SHIMS SHALL BE LONG ENOUGH AND WIDE ENOUGH TO COMPLETELY COVER THE AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.



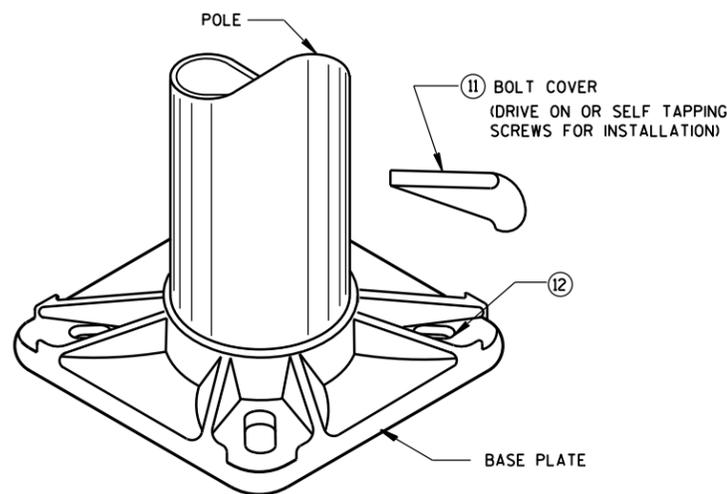
TYPICAL TROMBONE MAST ARM AND SINGLE LUMINAIRE MAST ARM MOUNTING CLAMP



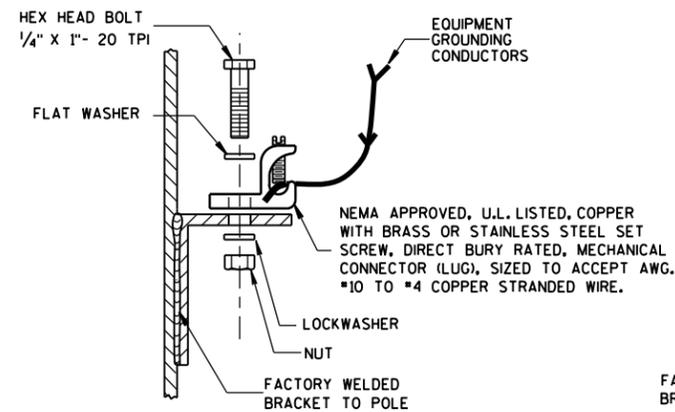
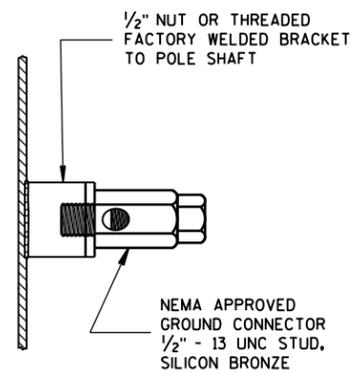
TYPICAL LUMINAIRE MAST ARM (DOUBLE) MOUNTING BRACKETS



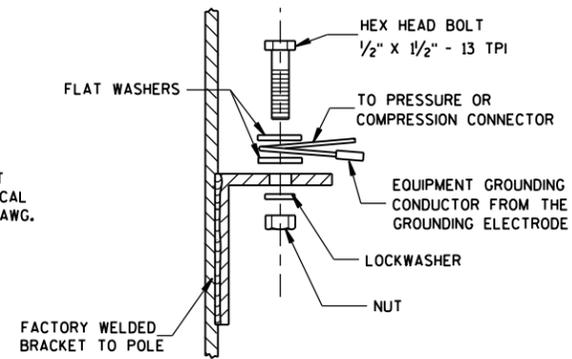
TYPICAL "J" HOOK LOCATION



BASE PLATE



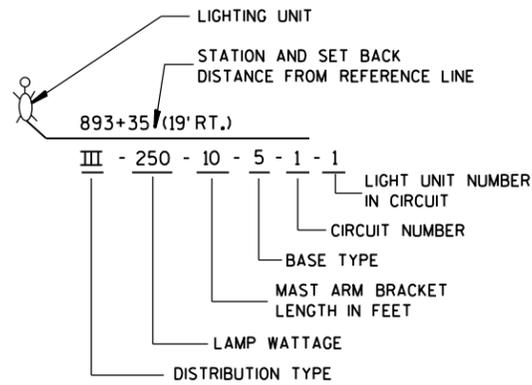
TYPICAL GROUNDING CONNECTIONS  
NUT, BOLT AND WASHERS SHALL BE STAINLESS STEEL



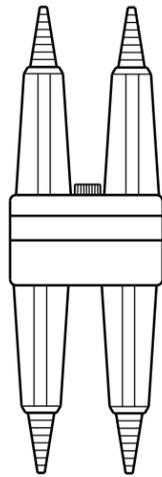
**HARDWARE DETAILS FOR POLE MOUNTINGS**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

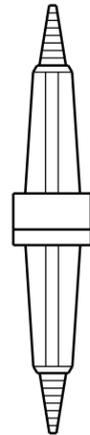
APPROVED  
Feb. 2015 /s/ Ahmet Demirbilek  
DATE STATE ELECTRICAL ENGINEER  
FHWA



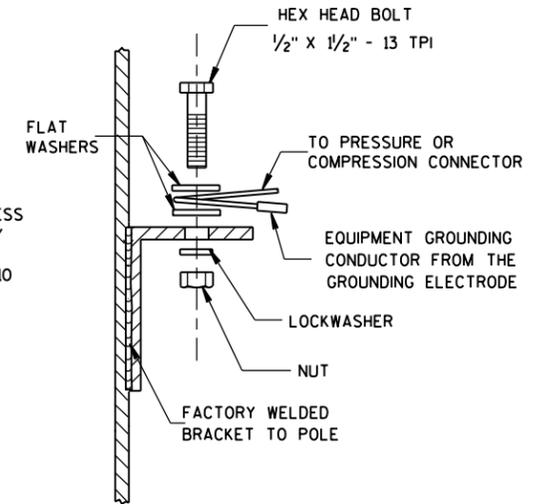
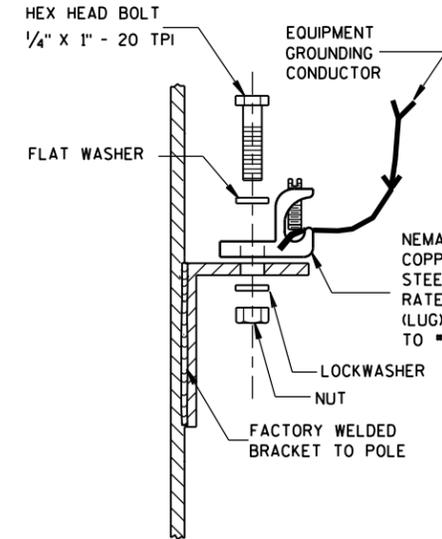
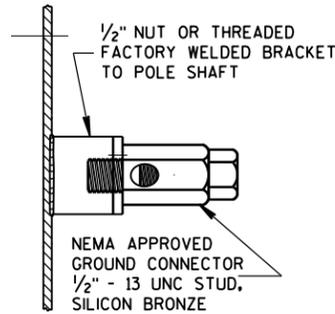
**LIGHTING UNIT CODE**  
(TYPICAL)



**DETAIL "A"**  
BREAKAWAY  
DOUBLE POLE WITH  
WATERPROOF  
INSULATING BOOT



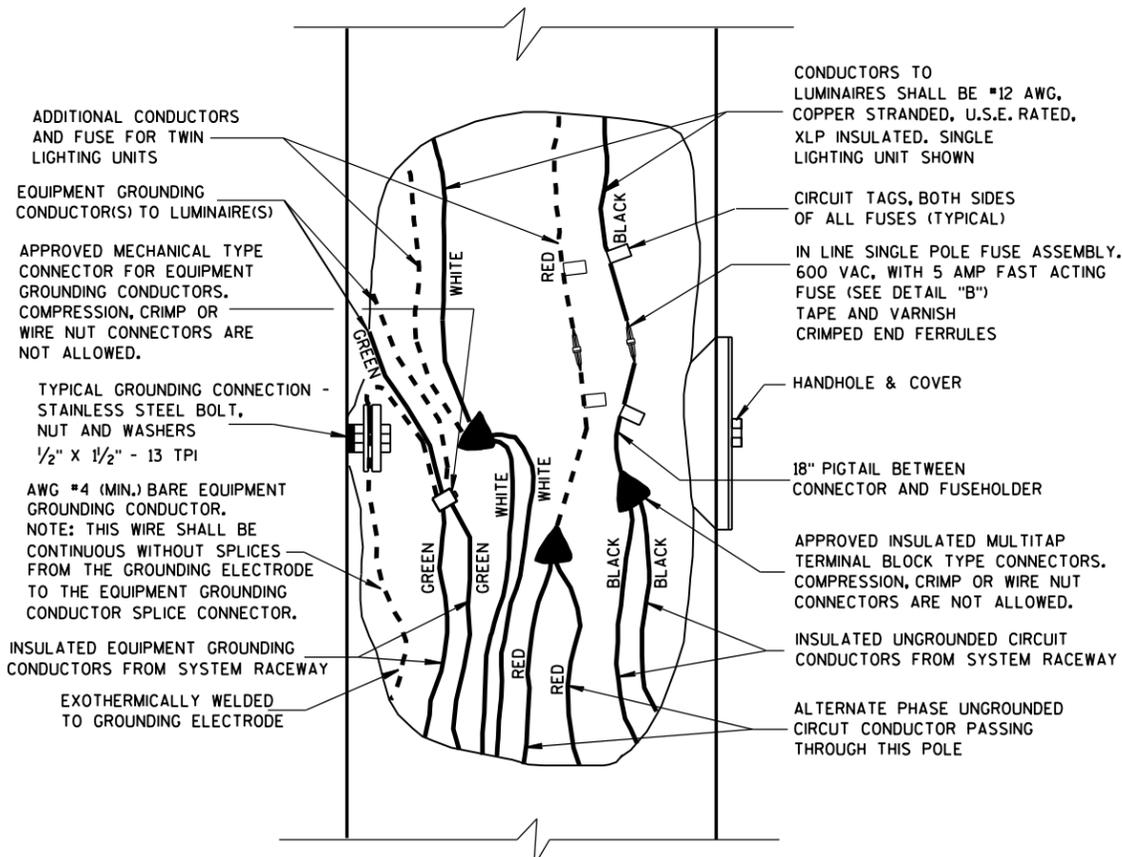
**DETAIL "B"**  
BREAKAWAY  
SINGLE POLE WITH  
WATERPROOF  
INSULATING BOOT



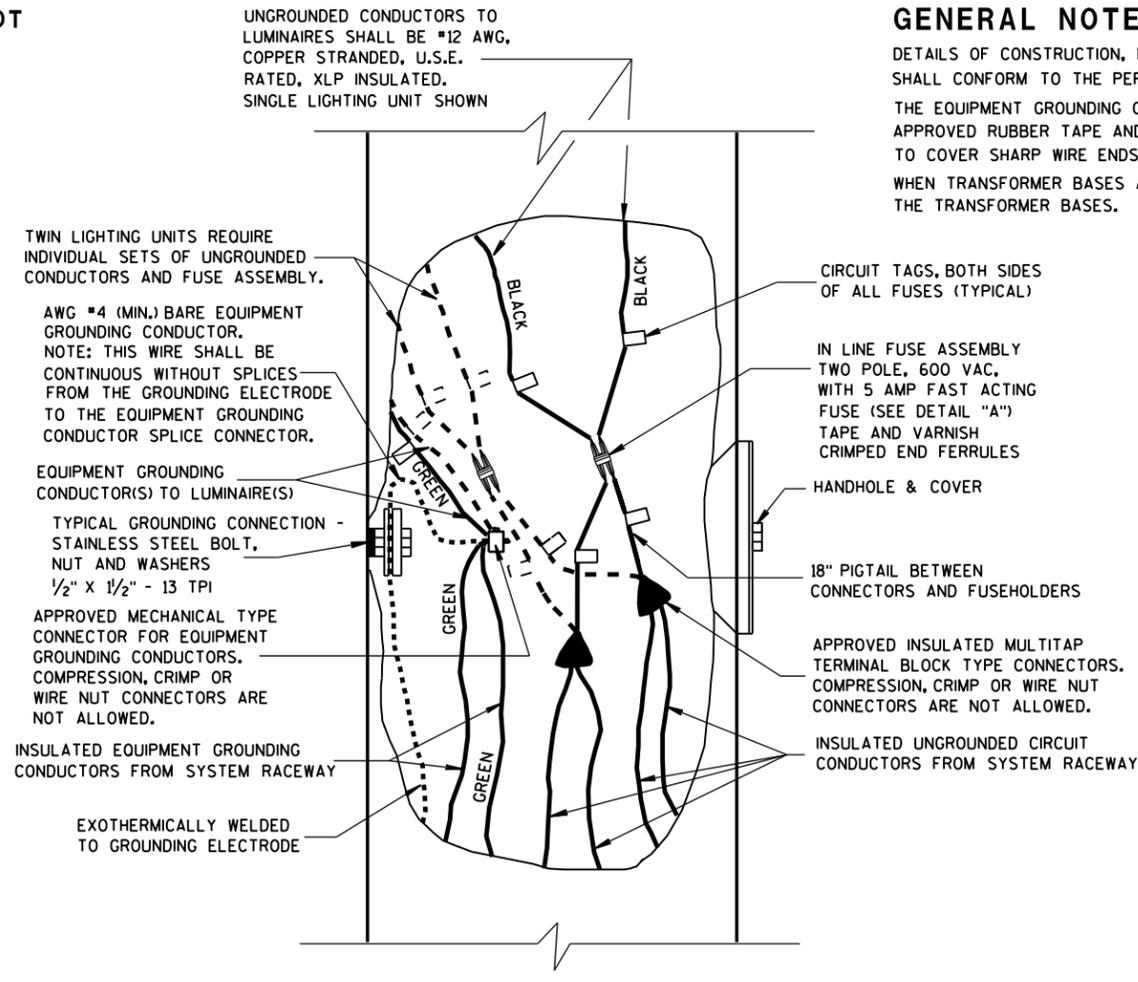
**TYPICAL GROUNDING CONNECTIONS**  
NUT, BOLT, WASHERS AND LOCKWASHERS SHALL BE STAINLESS STEEL

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.  
THE EQUIPMENT GROUNDING CONNECTOR SHALL BE TAPED WITH 3 WRAPS (MINIMUM) OF APPROVED RUBBER TAPE AND THEN 3 WRAPS (MINIMUM) OF APPROVED VINYL TAPE TO COVER SHARP WIRE ENDS AFTER THE CONNECTION IS COMPLETED.  
WHEN TRANSFORMER BASES ARE USED, ALL WIRING CONNECTIONS SHALL OCCUR WITHIN THE TRANSFORMER BASES.



**3 WIRE - 120, 240 OR 480 VAC (UNGROUNDING CONDUCTOR)  
WITH GROUNDED CONDUCTOR AND  
WITH EQUIPMENT GROUNDING CONDUCTOR**



**2 WIRE - 240 OR 480 VAC (UNGROUNDING CONDUCTORS)  
WITH EQUIPMENT GROUNDING CONDUCTOR**

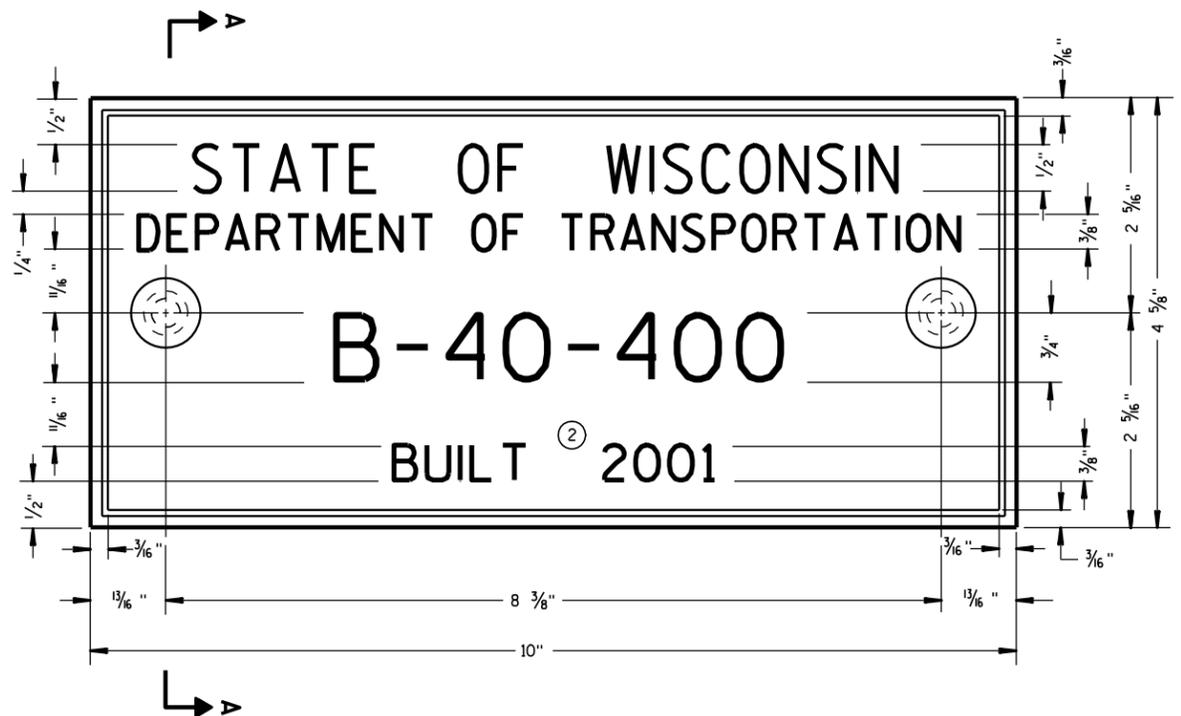
<b>NON-FREWAY LIGHTING UNIT POLE WIRING</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Sept. 2014 DATE	/S/ Ahmet Demirbilek STATE ELECTRICAL ENGINEER
FHWA	

6

6

S.D.D. 9 E 3-5

S.D.D. 9 E 3-5



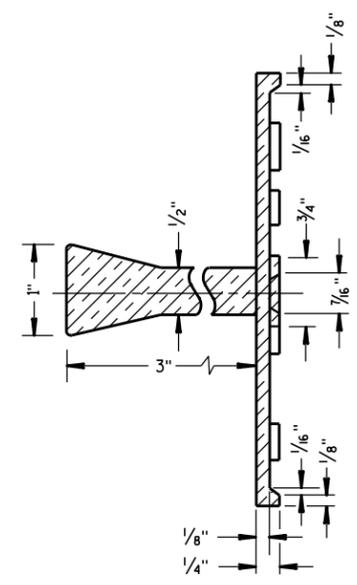
**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)

**GENERAL NOTES**

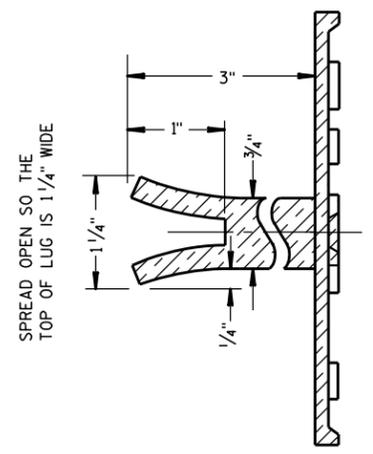
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



**SECTION A-A**



SPREAD OPEN SO THE TOP OF LUG IS 1 1/4" WIDE

**ALTERNATE LUG**

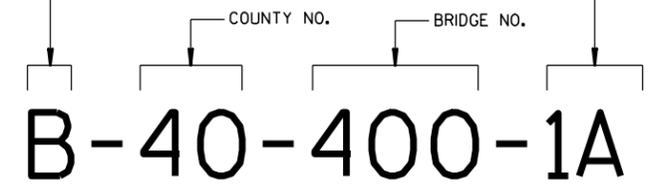
6

6

FOR MULTI-UNIT STRUCTURES  
LINE 3 ABOVE SHALL READ

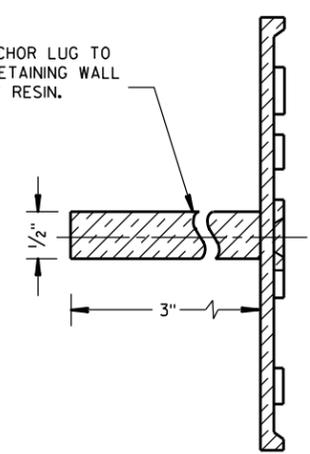
B = BRIDGE  
C = CULVERT  
R = RETAINING WALL

UNIT NO. FOR MULTIPLE  
UNIT BRIDGE



**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

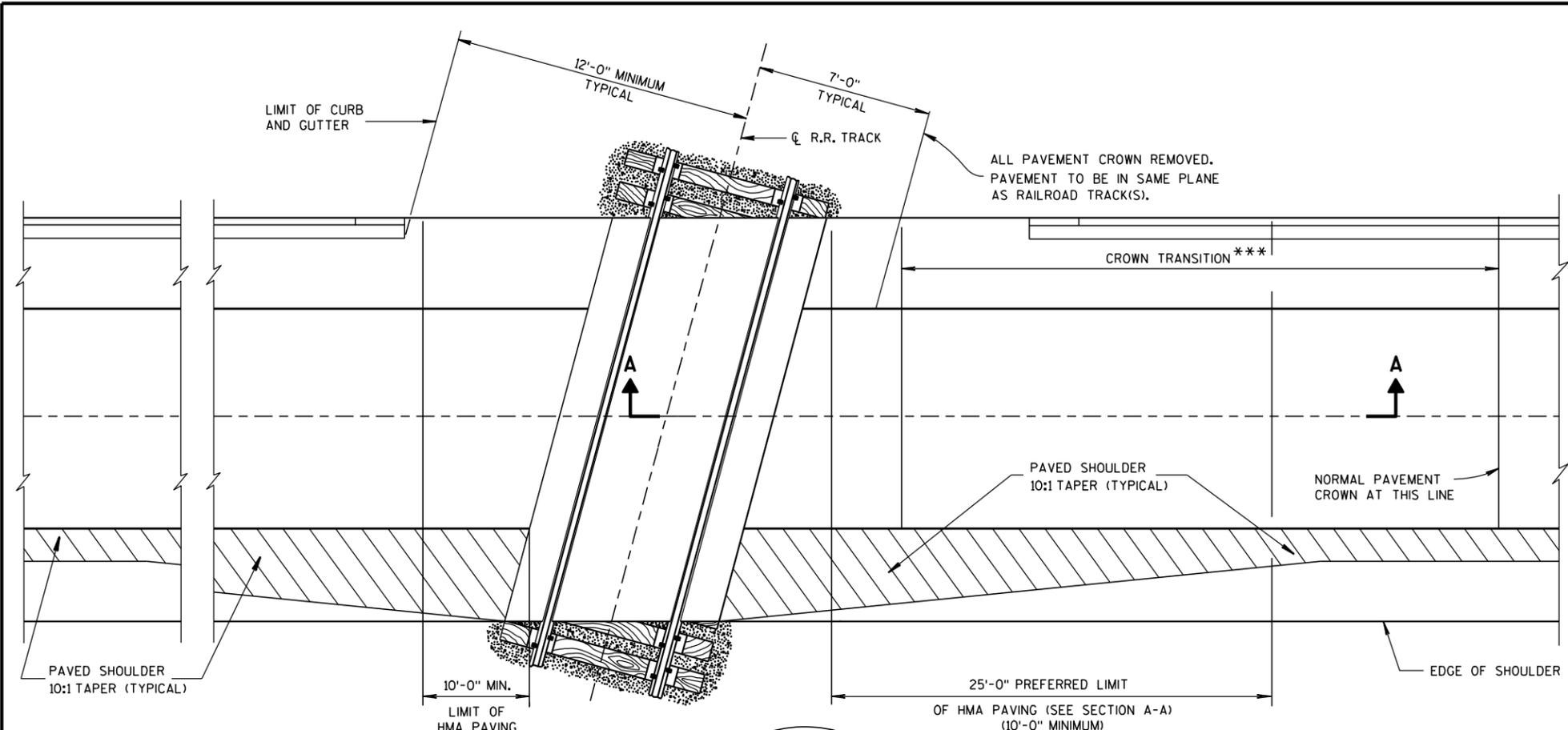


**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

S.D.D. 12 A 3-10

S.D.D. 12 A 3-10

<b>NAME PLATE (STRUCTURES)</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE 3/26/10	/S/ Scot Becker CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA	



**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TIMBER, CONCRETE OR RUBBER CROSSING SURFACE MATERIAL, RAILS, TIES, BALLAST, GEOTEXTILE FABRIC AND CROSSING DRAINAGE SYSTEM BY OTHERS UNLESS OTHERWISE PROVIDED.

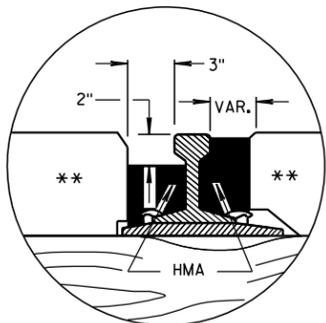
HMA PAVEMENT APPROACHES AND HMA PAVEMENT CROSSING SURFACES TO BE PLACED BY CONTRACTOR UNLESS OTHERWISE PROVIDED.

HMA FLANGEWAY AND FIELD FILLERS TO BE PLACED AND THOROUGHLY HAND COMPACTED BY THE CONTRACTOR WHEN NOT PROVIDED BY OTHERS. SEE DETAIL B. HMA FILLERS NOT REQUIRED WHEN RUBBER FILLERS ARE PROVIDED.

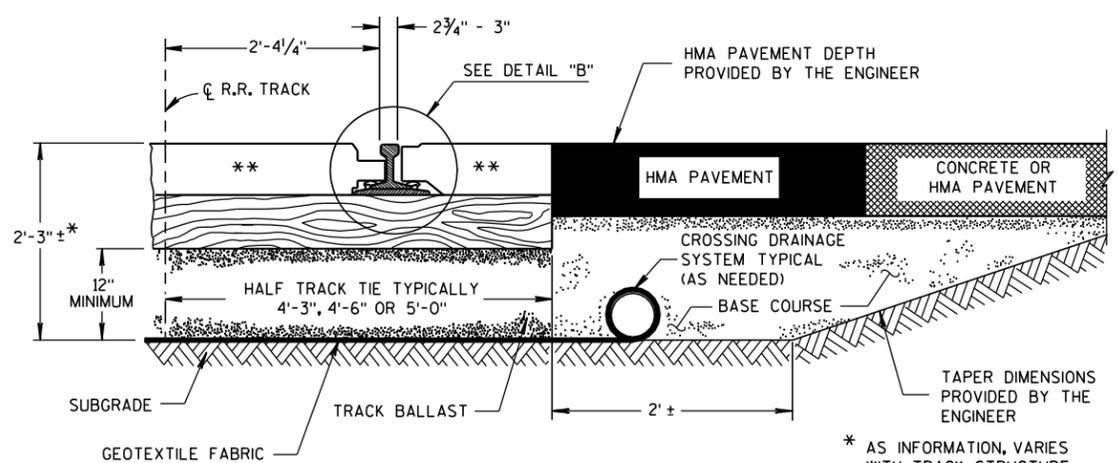
HMA PAVEMENT SHALL BE ROLLED PARALLEL TO THE TRACK.

\*\* CROSSING SURFACE MAY BE TIMBER, RUBBER, CONCRETE, HMA PAVEMENT OR A COMBINATION OF SUCH MATERIALS.

\*\*\* CROWN TRANSITION LENGTH SHOWN ELSEWHERE IN THE PLAN.

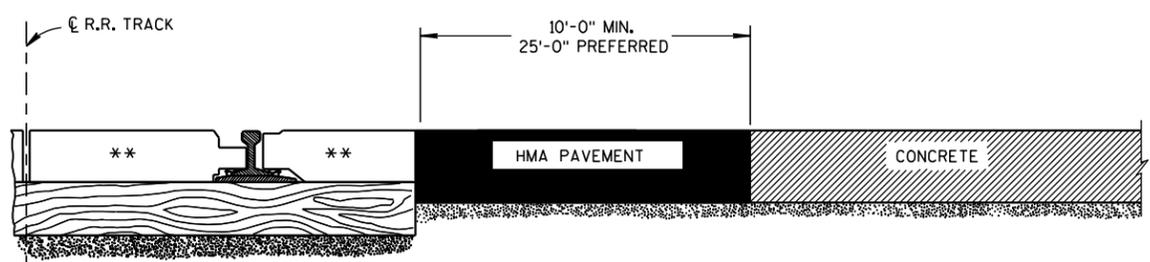


**DETAIL B  
HMA FLANGEWAY  
AND FIELD FILLERS**



**TYPICAL HALF SECTION**

\* AS INFORMATION, VARIES WITH TRACK STRUCTURE AND SOIL CONDITIONS



**SECTION A-A  
CONCRETE PAVEMENT APPROACH**



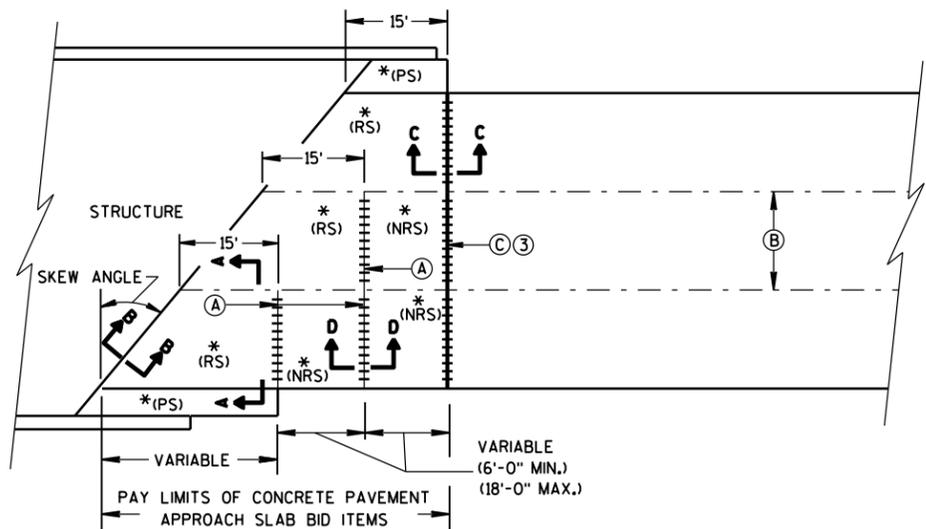
**SECTION A-A  
HMA PAVEMENT APPROACH**

**EXAMPLES OF PAVEMENT APPROACHES**

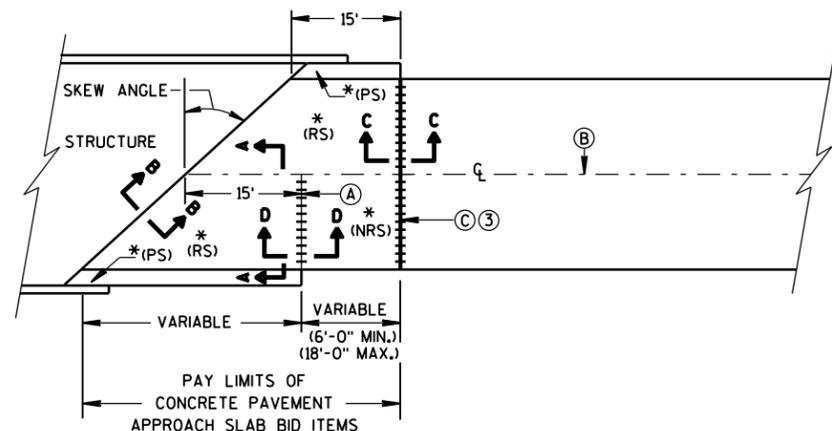
**PAVEMENT DETAILS  
FOR RAILROAD APPROACH**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

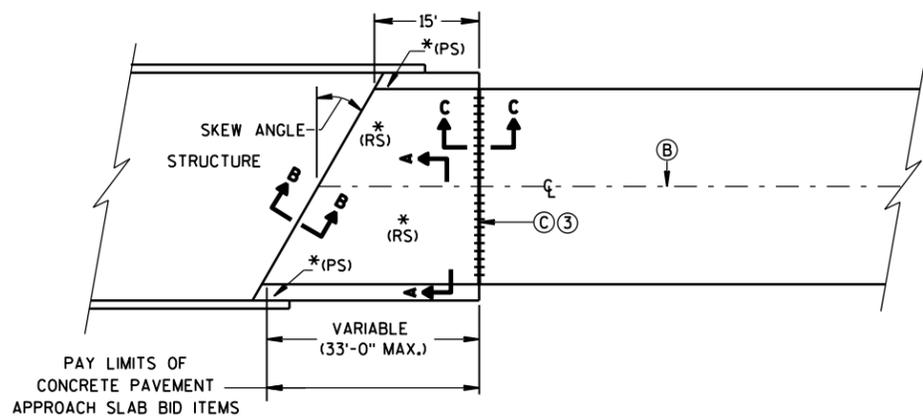
APPROVED  
8-28-09 /S/ Ronald E. Adams  
DATE CHIEF, RAILROADS & HARBORS SECTION  
FHWA



**SKewed APPROACH  
(PAVEMENT MORE THAN 2 LANES)**



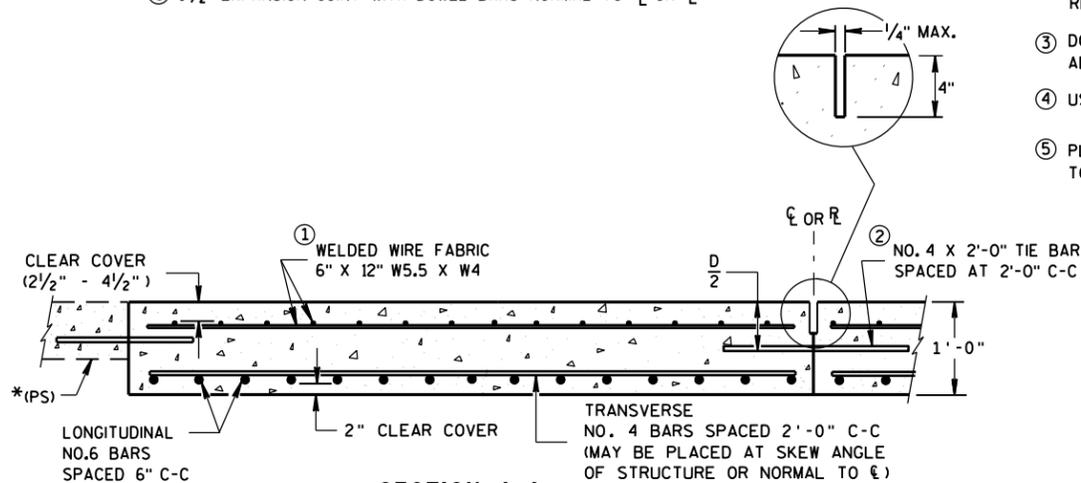
**SKews > 20°  
(PAVEMENT WIDTH ≤ 30')**



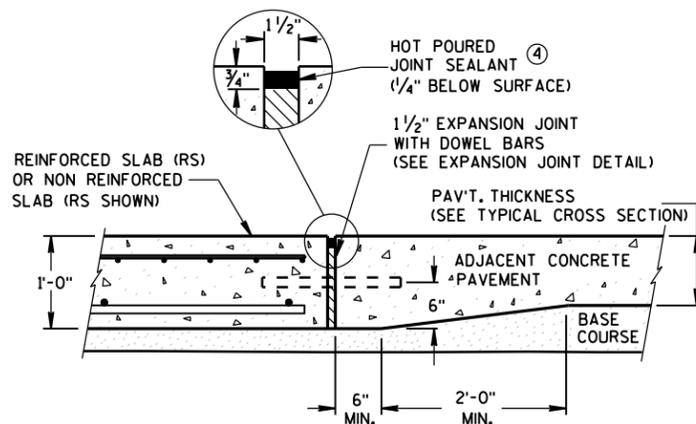
**SKews ≤ 20°  
(PAVEMENT WIDTH ≤ 30')  
APPROACH SLAB AND ADJACENT PAVEMENT**

\*(RS) = REINFORCED CONCRETE SLAB  
 \*(PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB  
 (SEE DETAILS ELSEWHERE IN THE PLAN)  
 \*(NRS) = NON-REINFORCED CONCRETE SLAB  
 \*\*\*STANDARD DOWEL BAR DIAMETER  
 (SEE SDD 13C11, & SDD 13C13)

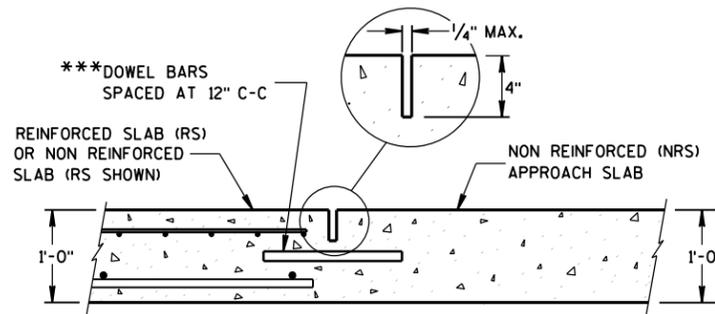
- (A) STANDARD CONTRACTION JOINT NORMAL TO  $\bar{\ell}$  OR  $\bar{\ell}_c$
- (B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
- (C) 1 1/2" EXPANSION JOINT WITH DOWEL BARS NORMAL TO  $\bar{\ell}$  OR  $\bar{\ell}_c$



**SECTION A-A  
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C  
TRANSITION DETAIL  
APPROACH SLAB TO ADJACENT PAVEMENT**



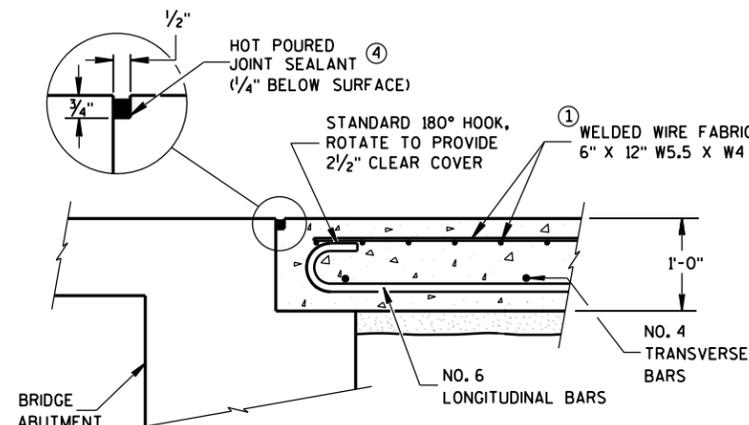
**SECTION D-D  
CONTRACTION JOINT**

**GENERAL NOTES**

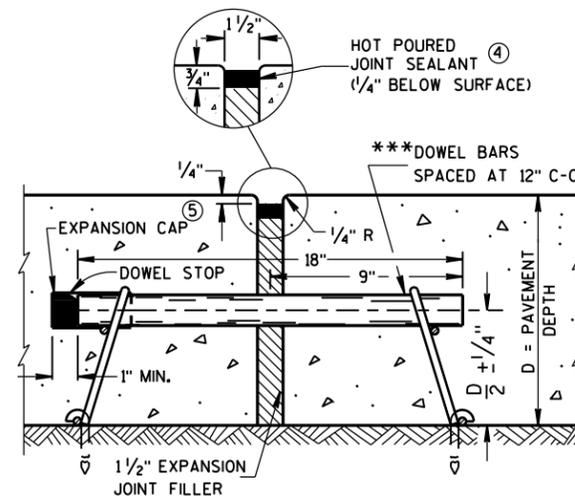
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- ① THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- ② THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- ④ USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- ⑤ PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B  
BEND DETAIL  
BOTTOM REINFORCEMENT**

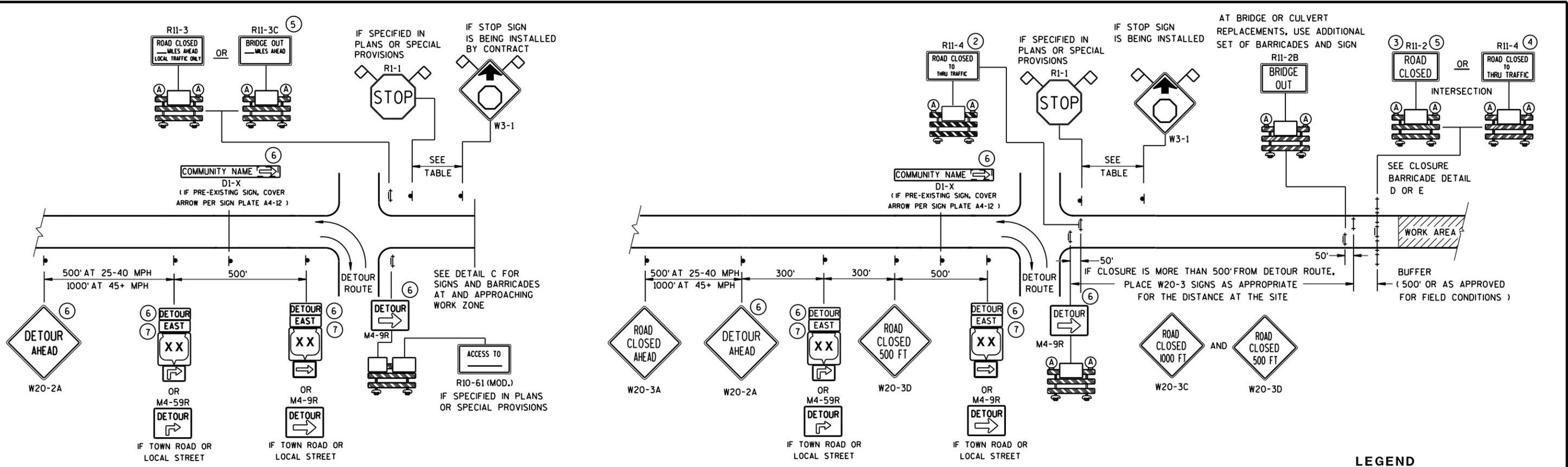


**EXPANSION JOINT DETAIL**

**CONCRETE PAVEMENT  
APPROACH SLAB**

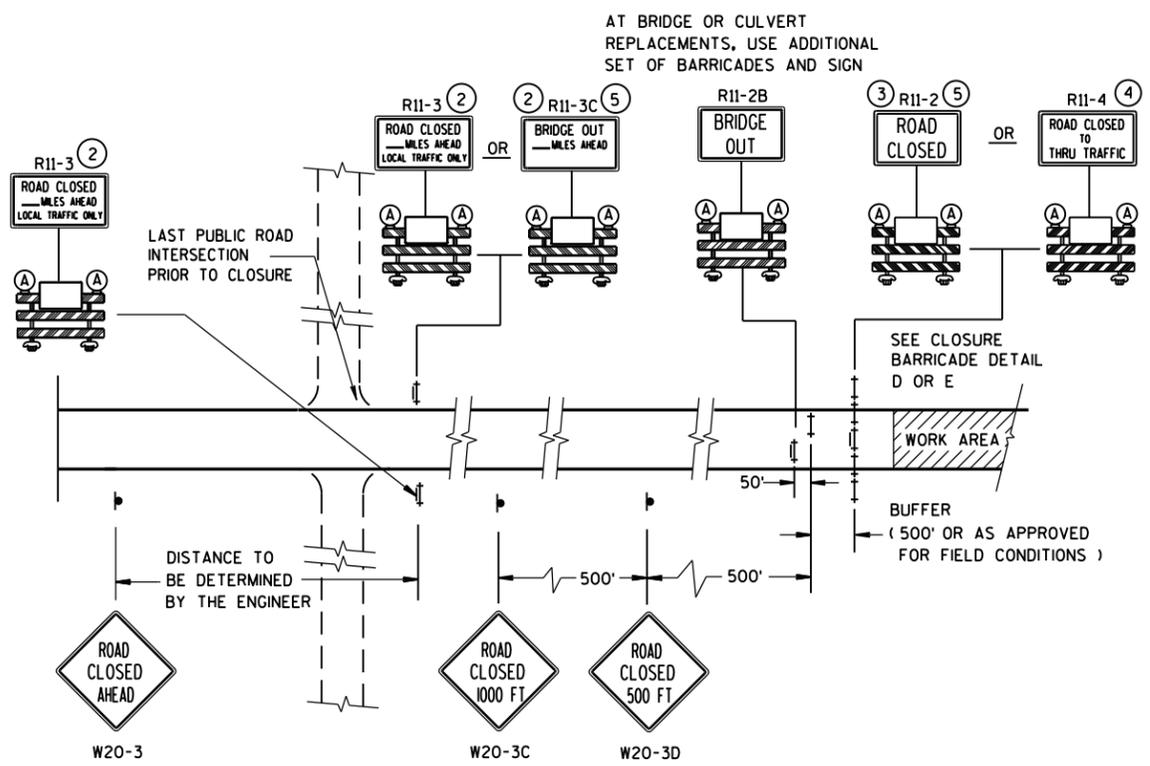
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June, 2015 /S/ Peter Kemp, P.E.  
DATE /S/ Peter Kemp, P.E.  
PAVEMENT SUPERVISOR  
FHWA



**DETAIL A**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
 WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)

**DETAIL B**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
 WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

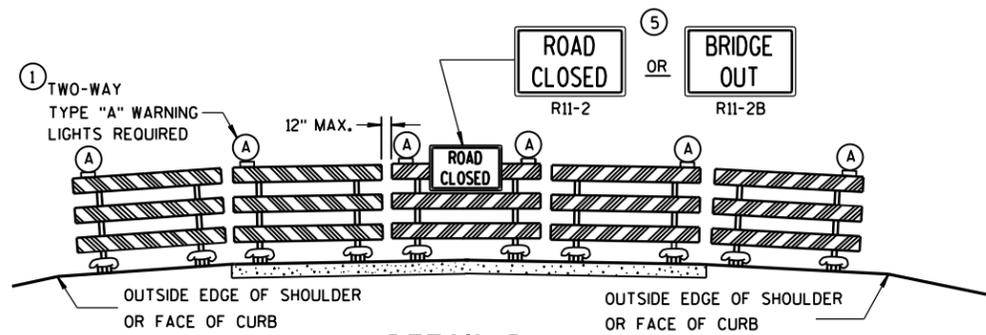
SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"  
 FOR GENERAL NOTES  
 AND FOOTNOTES ① THROUGH ⑦

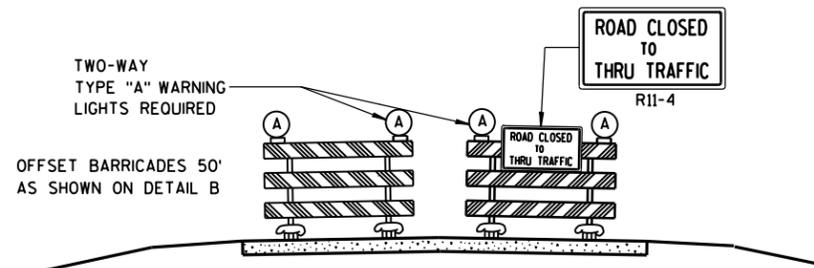
**BARRICADES AND SIGNS FOR MAINLINE CLOSURES**

STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amakobe Atepe  
 DATE STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER  
 FHWA



**DETAIL D**  
**ROAD CLOSURE BARRICADE DETAIL**  
 APPROACH VIEW



**DETAIL E**  
**LANE CLOSURE BARRICADE DETAIL**  
 APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

<b>BARRICADES AND SIGNS FOR MAINLINE CLOSURES</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
Sept. 2015 DATE	/S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	

**THIS DRAWING PROVIDES GENERAL GUIDANCE ON TYPICAL DETOUR SIGN LAYOUT AND SPACING. SEE PROJECT DETOUR SIGNING SHEETS FOR SPECIFIC DETAILS FOR EACH PROJECT.**

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

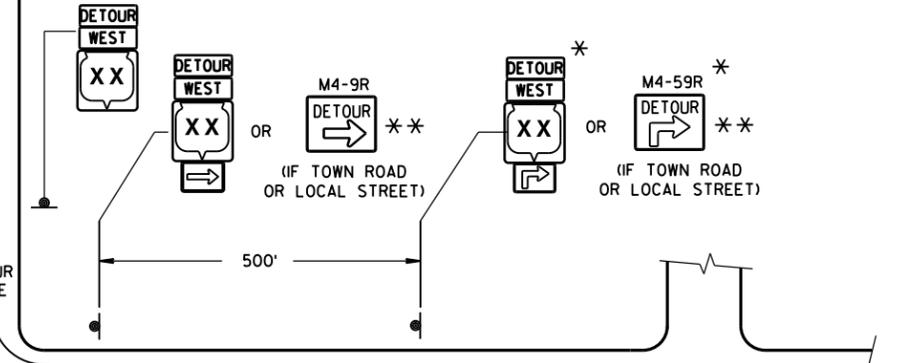
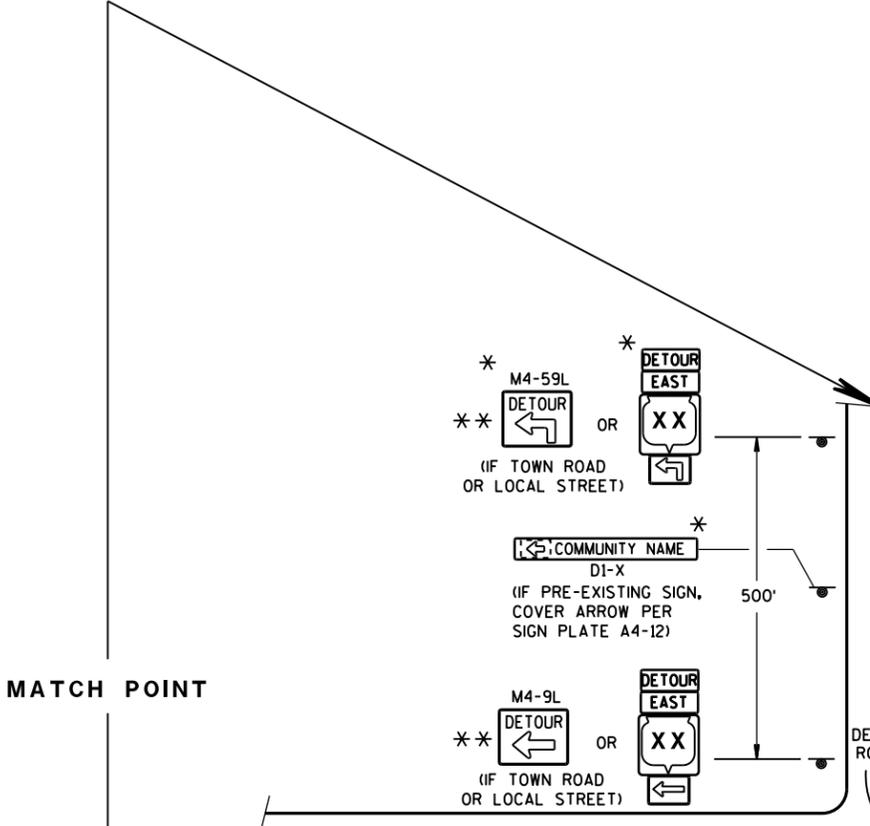
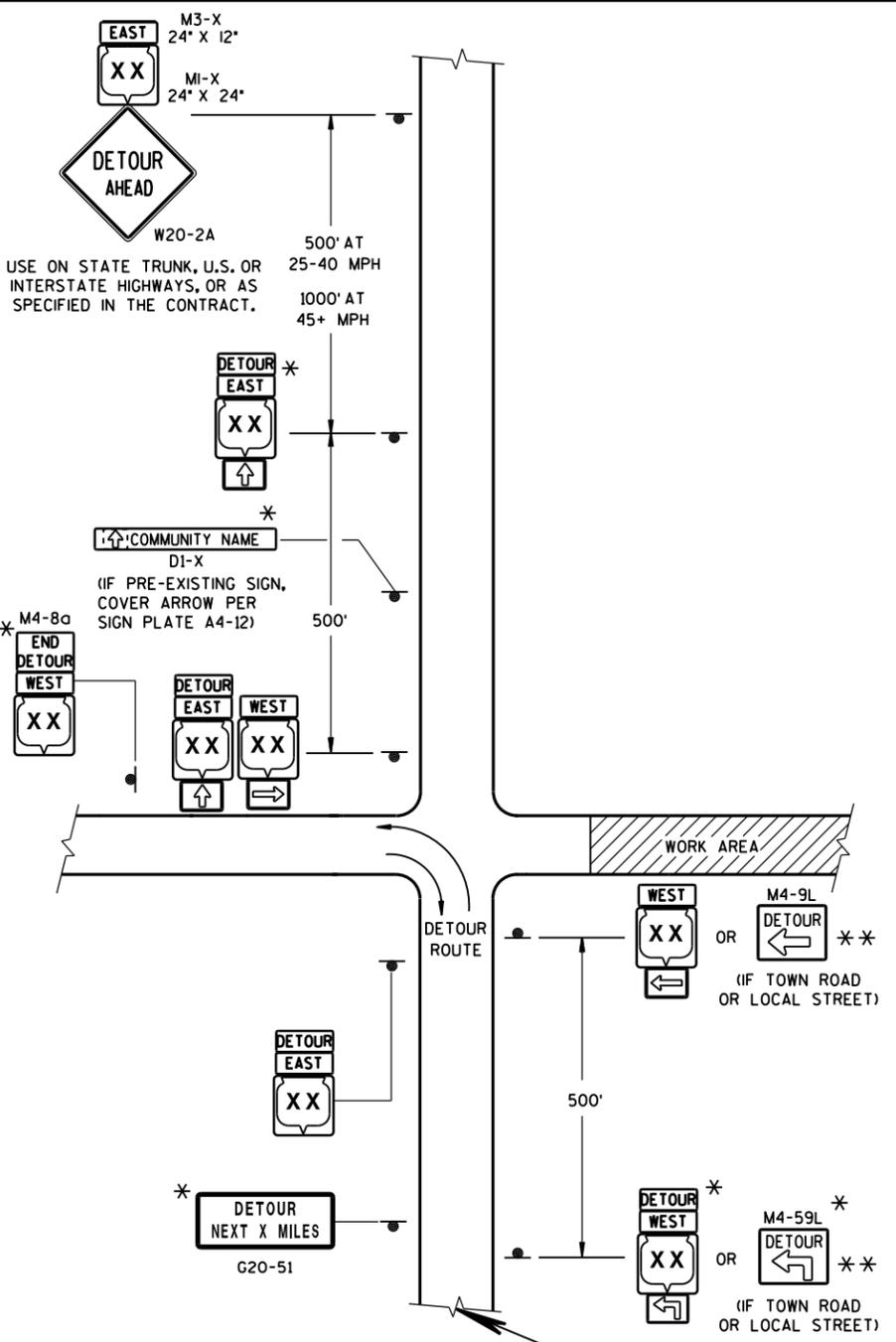
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

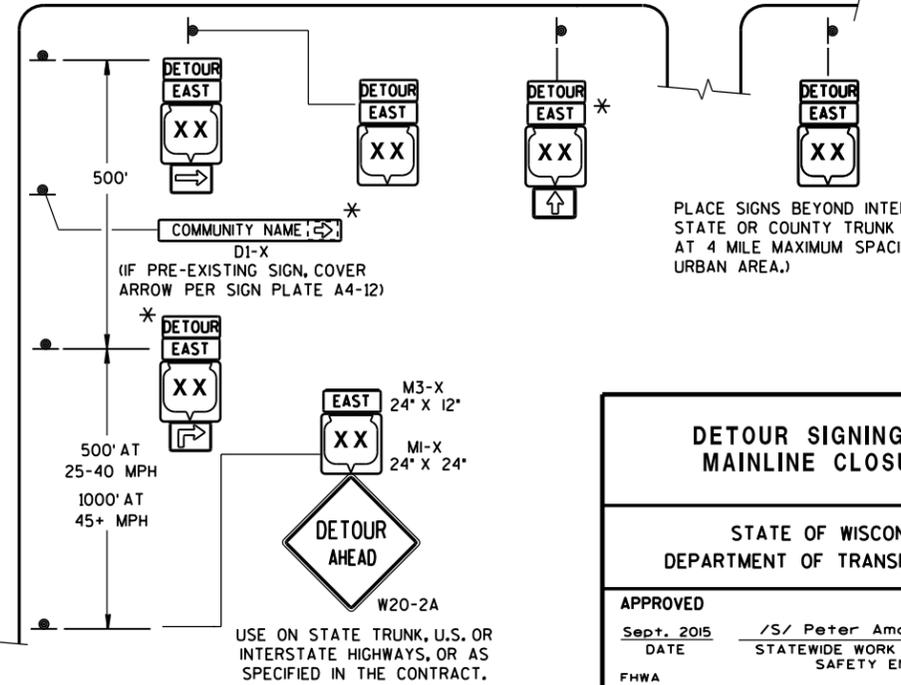
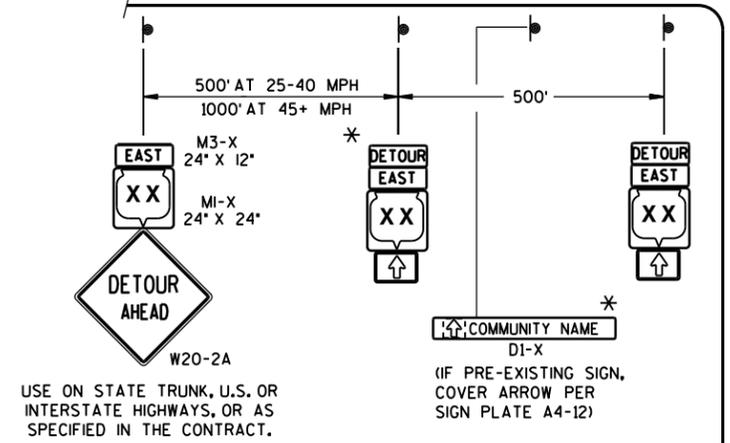
SIGN SIZES SHALL BE AS FOLLOWS:  
 M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)  
 M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)  
 MI-4, MI-5A, AND MI-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)  
 MO5-1 AND MO6-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)  
 M4-9 SHALL BE 30" X 24".  
 M4-8a SHALL BE 24" X 18".  
 G20-51 SHALL BE 60" X 24".  
 W20-2 SHALL BE 48" X 48".  
 DI-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

\* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.  
 \*\* FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.



- LEGEND**
- SIGN ON PERMANENT SUPPORT
  - WORK AREA
  - M4-8  
M3-X
  - MI-4  
MI-5A  
MI-6
  - MO5-1  
MO6-1  
MO6-1

SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS AND DETAIL A OR B ON SDD 15C2-SHEET "a"



**DETAIL F  
DETOUR SIGNING**

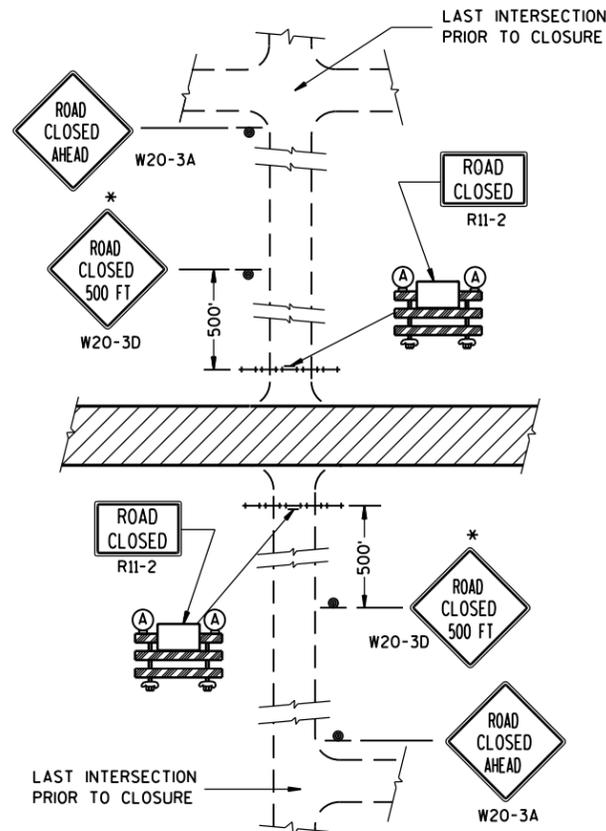
**DETOUR SIGNING FOR  
MAINLINE CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

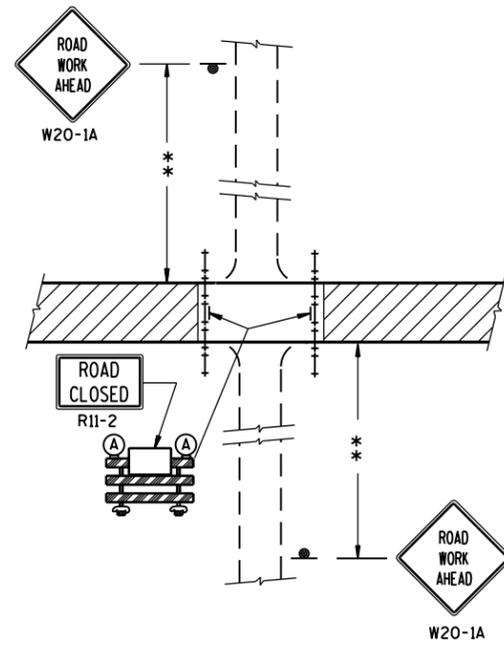
APPROVED  
 DATE: Sept. 2015 /S/ Peter Amakobe Atepe  
 STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER

S.D.D. 15 C 2-6C

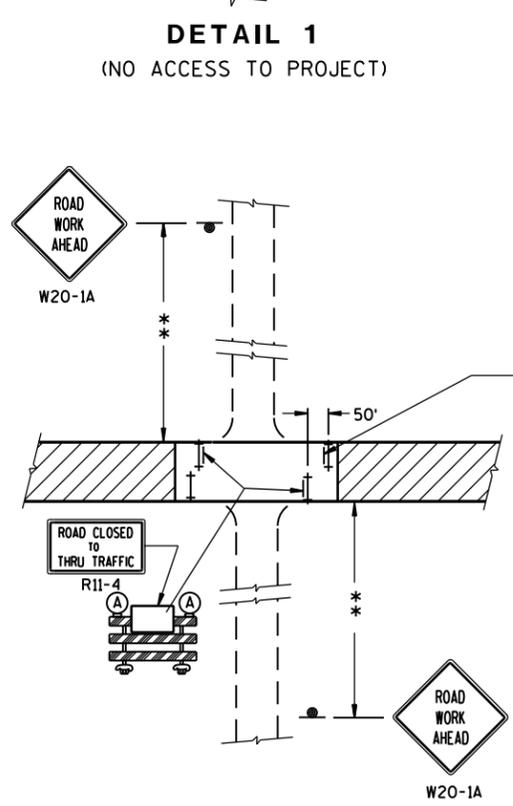
S.D.D. 15 C 2-6C



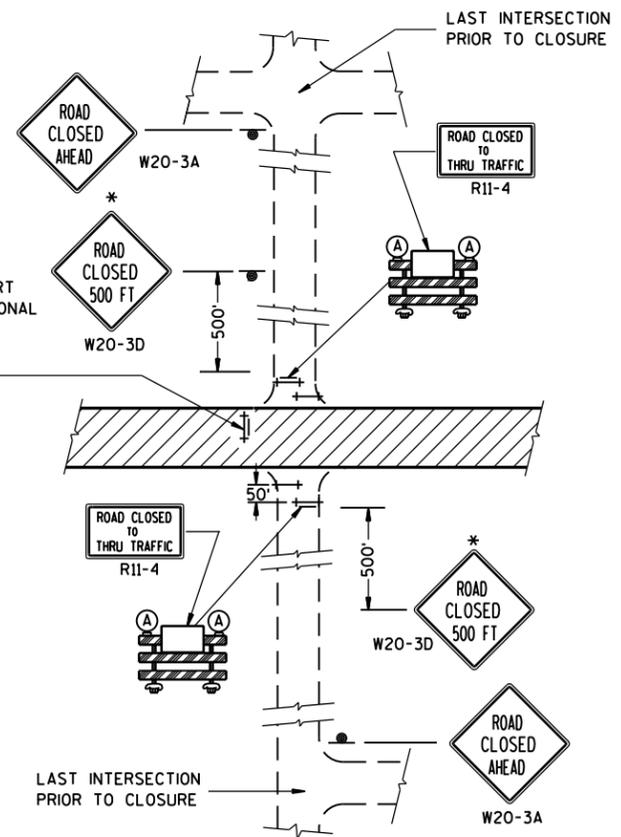
**DETAIL 1**  
(NO ACCESS TO PROJECT)



**DETAIL 2**  
(PUBLIC CROSS-TRAFFIC MAINTAINED.  
NO ACCESS TO PROJECT).



**DETAIL 3**  
(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR,  
LOCAL BUSINESS AND RESIDENT ACCESS).



**DETAIL 4**  
(CONTRACTOR, LOCAL BUSINESS AND  
RESIDENT ACCESS TO PROJECT)

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3 AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

\*OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FT. OR LESS FROM THE WORK ZONE.

\*\*500' MAX. OR AT LAST INTERSECTION WHICHEVER IS CLOSER.

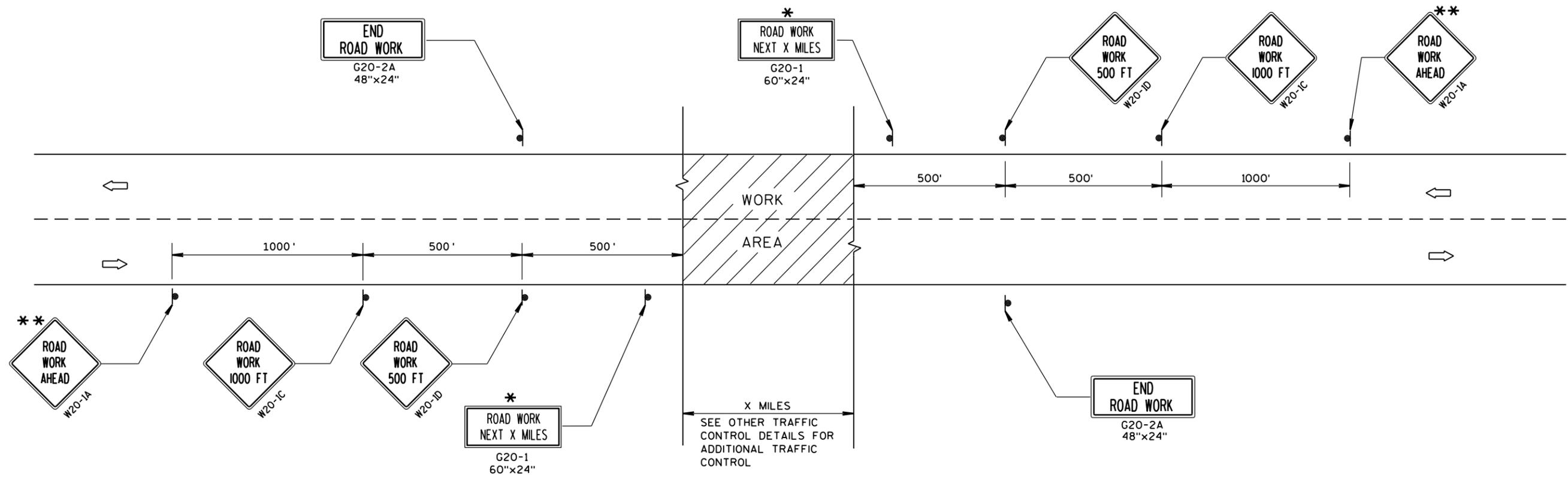
**LEGEND**

- ⊙ SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- (A) TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

**BARRICADES AND SIGNS  
FOR  
SIDEROAD CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
Sept. 2015 /S/ Peter Amakobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

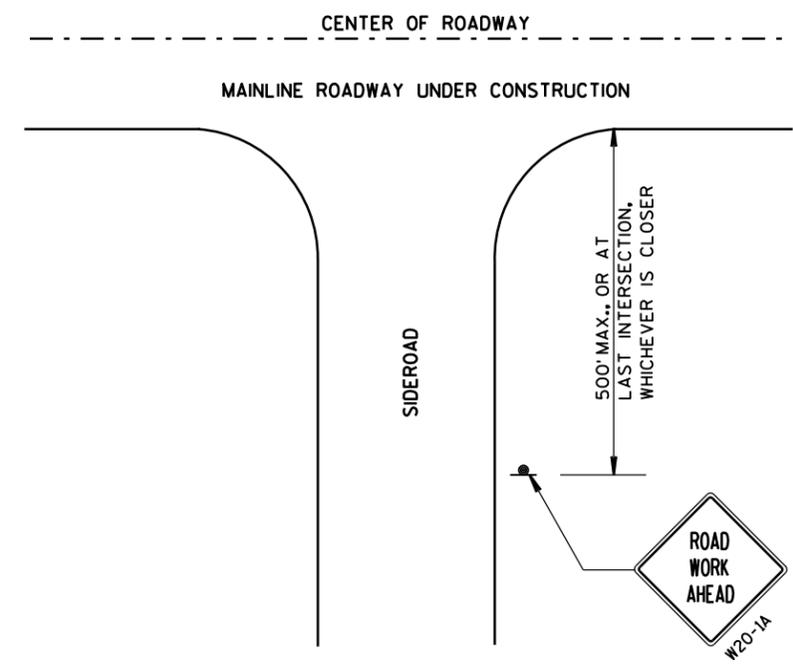
THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

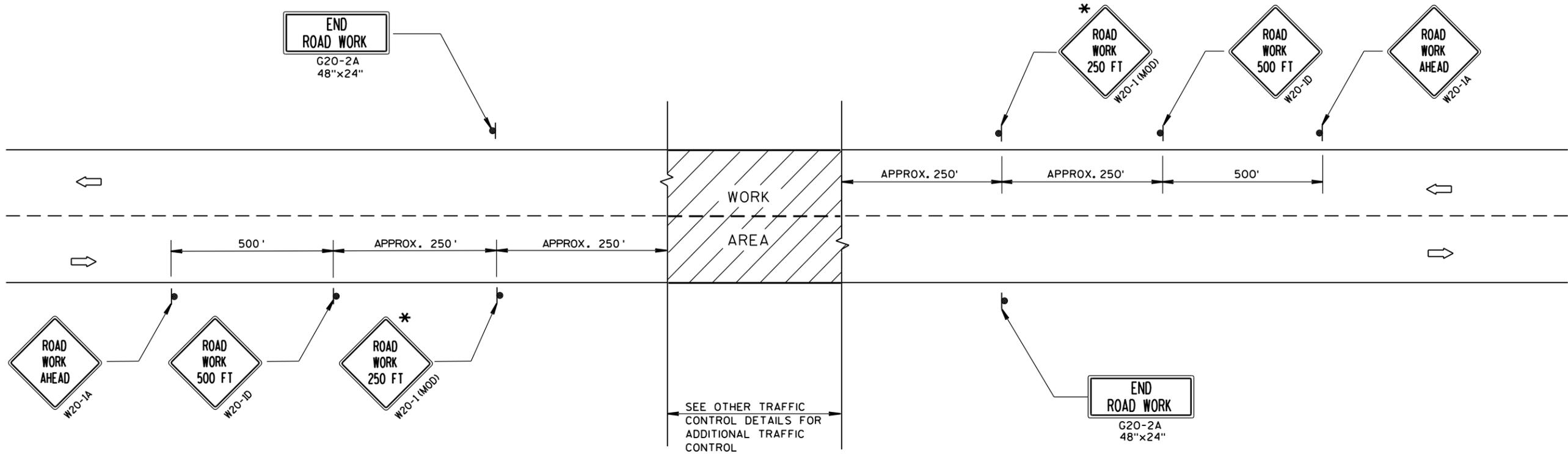
- \* OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.
- \*\* PLACE ADDITIONAL W20-1A "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.



LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M.P.H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

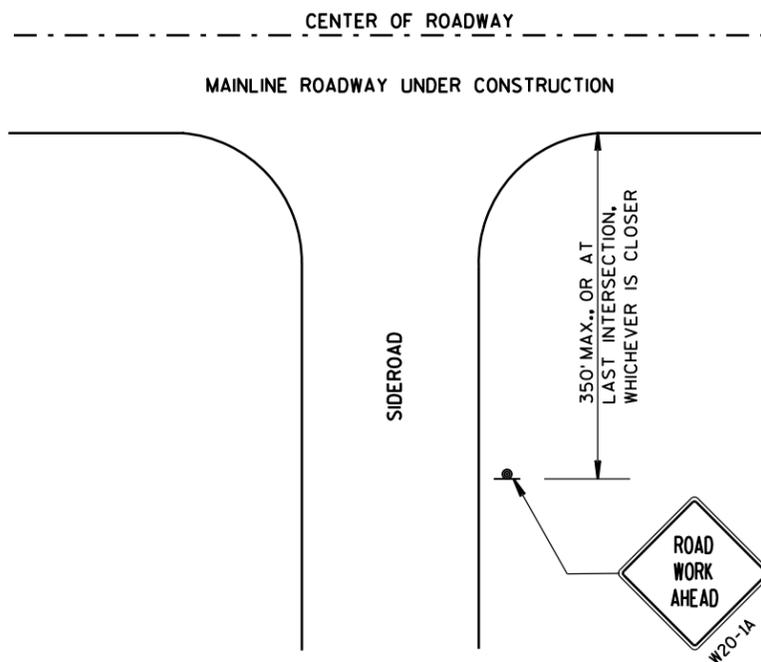
THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS, 36"x36" SIGNS MAY BE USED INSTEAD OF 48"x48" SIGNS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

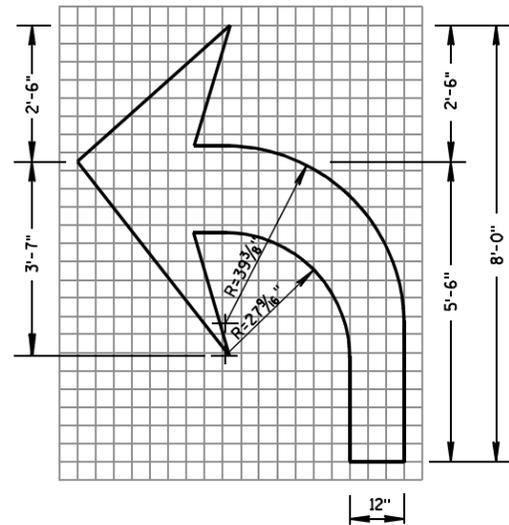
\* THE THIRD W20-1 SIGN IS REQUIRED ONLY IF THERE IS AN INTERSECTION BETWEEN THE "ROAD WORK 500 FT" SIGN AND THE WORK ZONE. ADJUST THE PLACEMENT OF THIS SIGN BASED ON INTERSECTION LOCATION AND OTHER FIELD CONDITIONS.



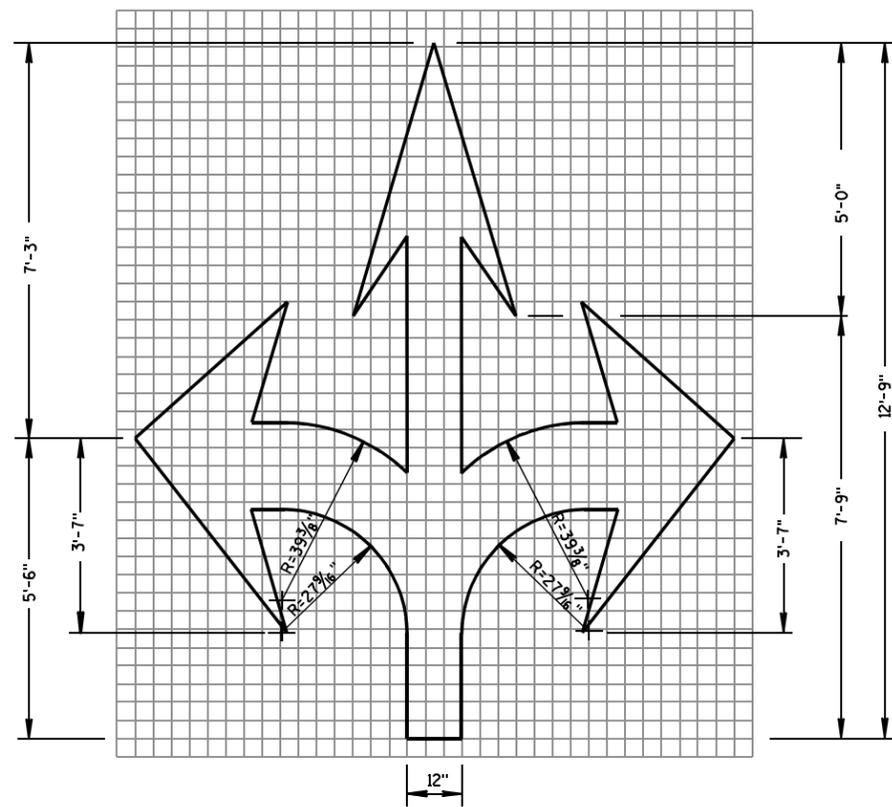
**LEGEND**

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

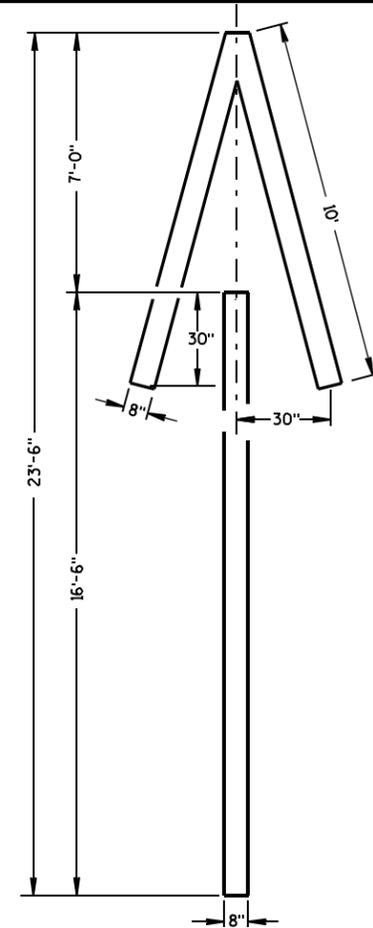
<b>TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M.P.H. OR LESS TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



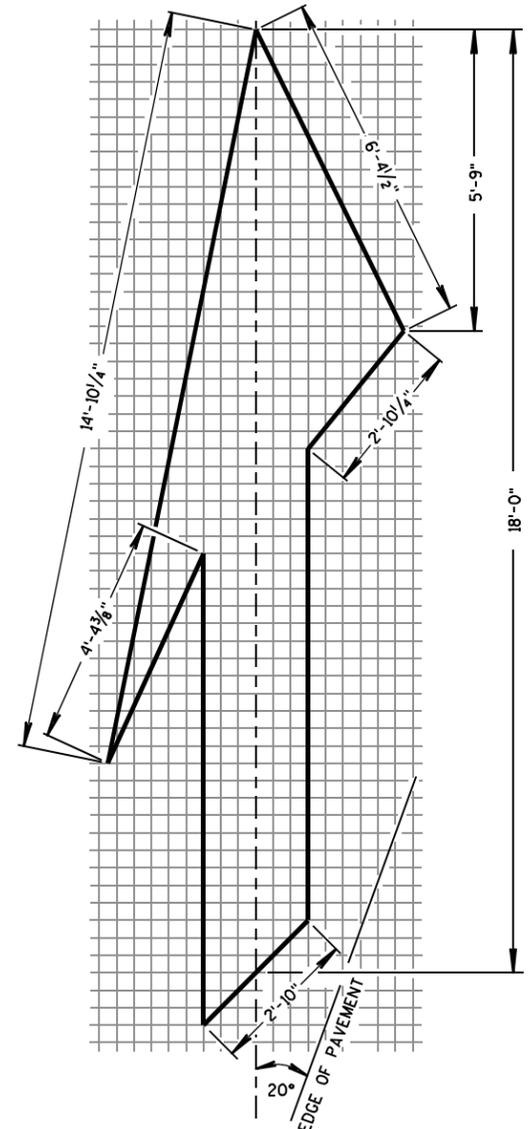
TYPE 2



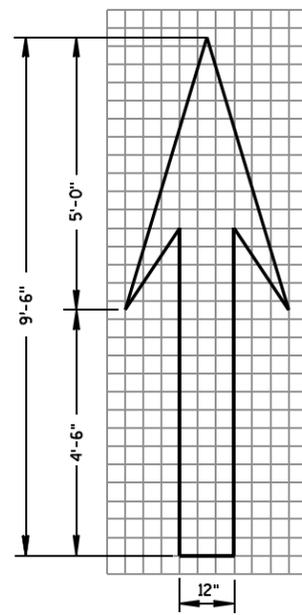
TYPE 6



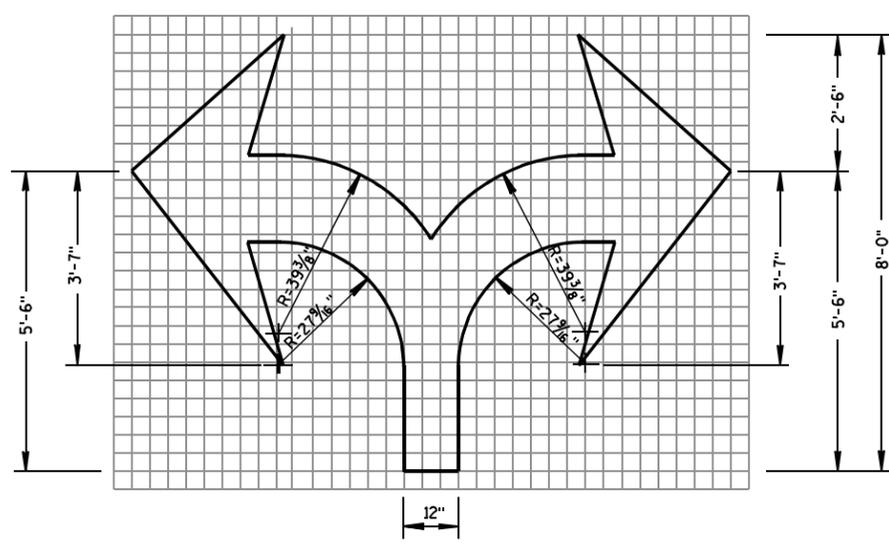
TYPE 4



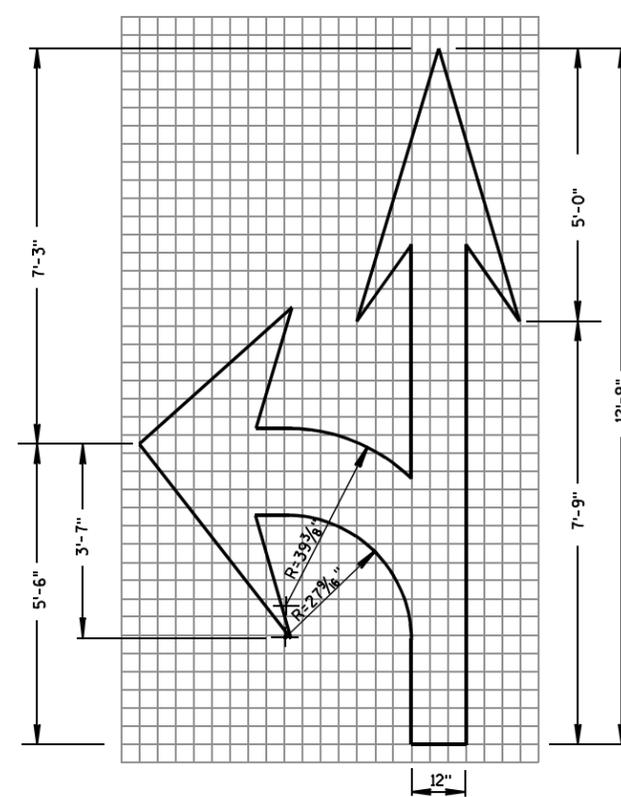
TYPE 5 LANE DROP ARROW



TYPE 1



TYPE 7



TYPE 3

GENERAL NOTES

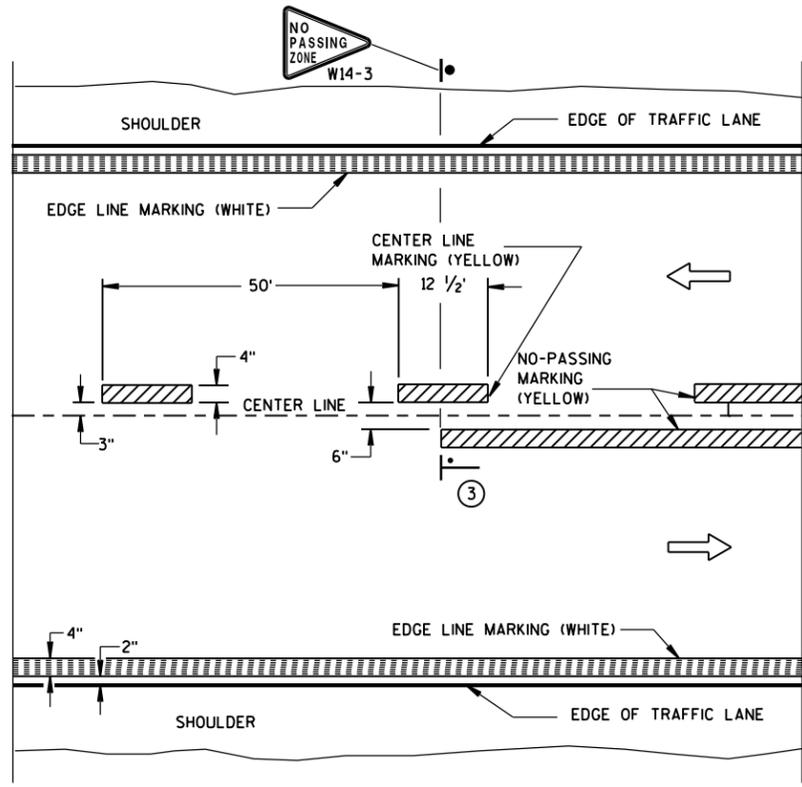
DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

ALL LETTERS, ARROWS AND SYMBOLS SHALL BE IN CONFORMANCE WITH REQUIREMENTS INCLUDED IN "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKING" BOOK BY THE FEDERAL HIGHWAY ADMINISTRATION. ALL LETTERS, ARROWS AND SYMBOLS SHALL BE WHITE AND REFLECTORIZED. SMALL DIFFERENCES IN DIMENSIONS WITHIN THE TOLERANCES OF THAT BOOK ARE ACCEPTABLE.

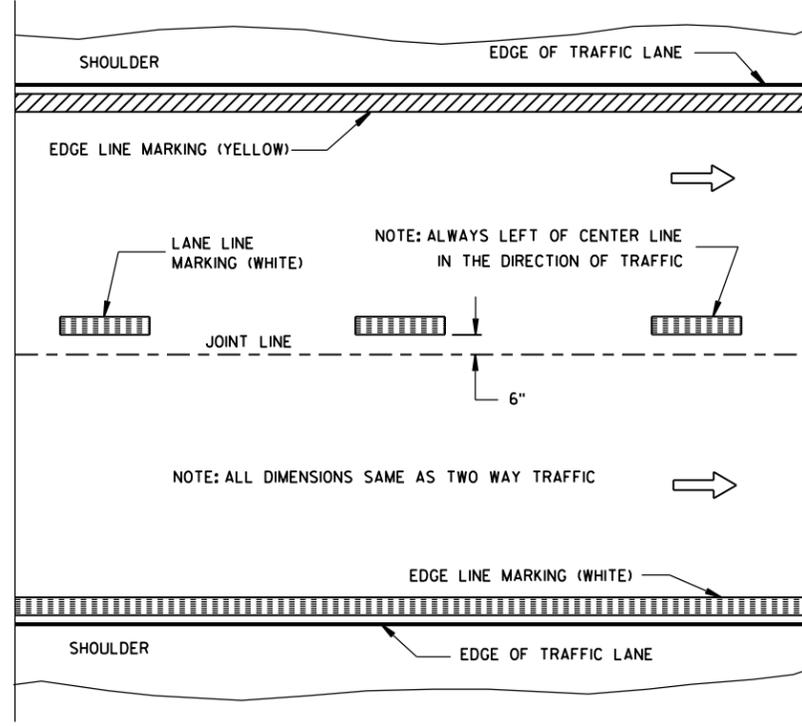
PAVEMENT MARKING ARROWS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED	
7/1/11	/S/ Thomas N. Notbohm
DATE	STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

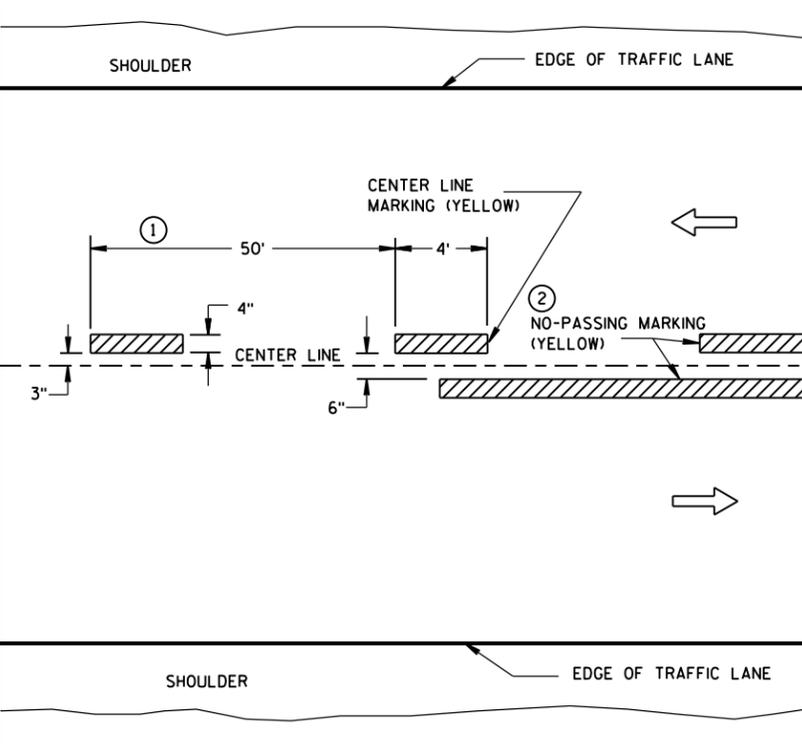


TWO WAY TRAFFIC

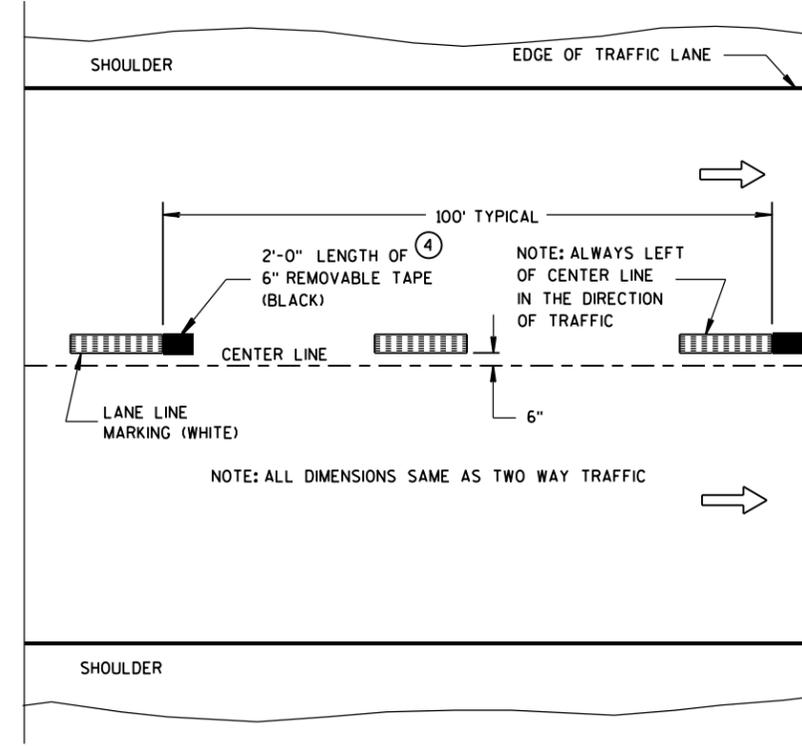


ONE WAY TRAFFIC

**PERMANENT PAVEMENT MARKING**



TWO WAY TRAFFIC



ONE WAY TRAFFIC

**TEMPORARY (INTERMEDIATE) PAVEMENT MARKING**  
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

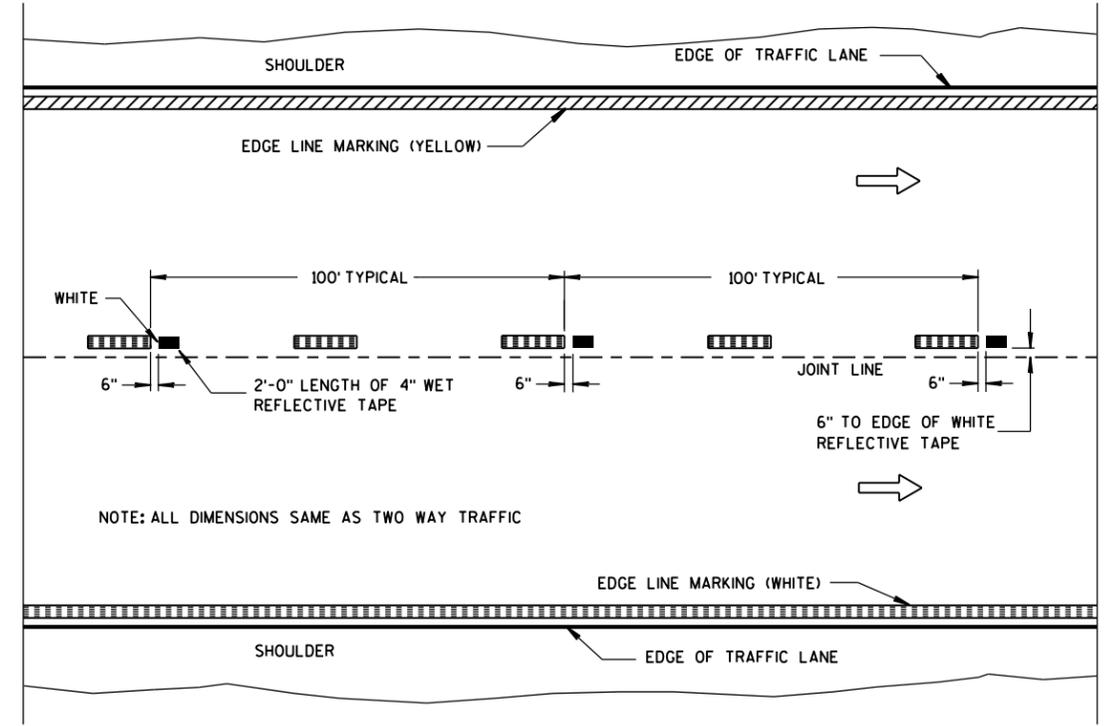
**GENERAL NOTES**

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

**NOTE**

ARROW SYMBOL ( → ) SHOWS DIRECTION OF TRAVEL



**WET REFLECTIVE TAPE SUPPLEMENT TO  
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE**

**LEGEND**

● "T" MARKING

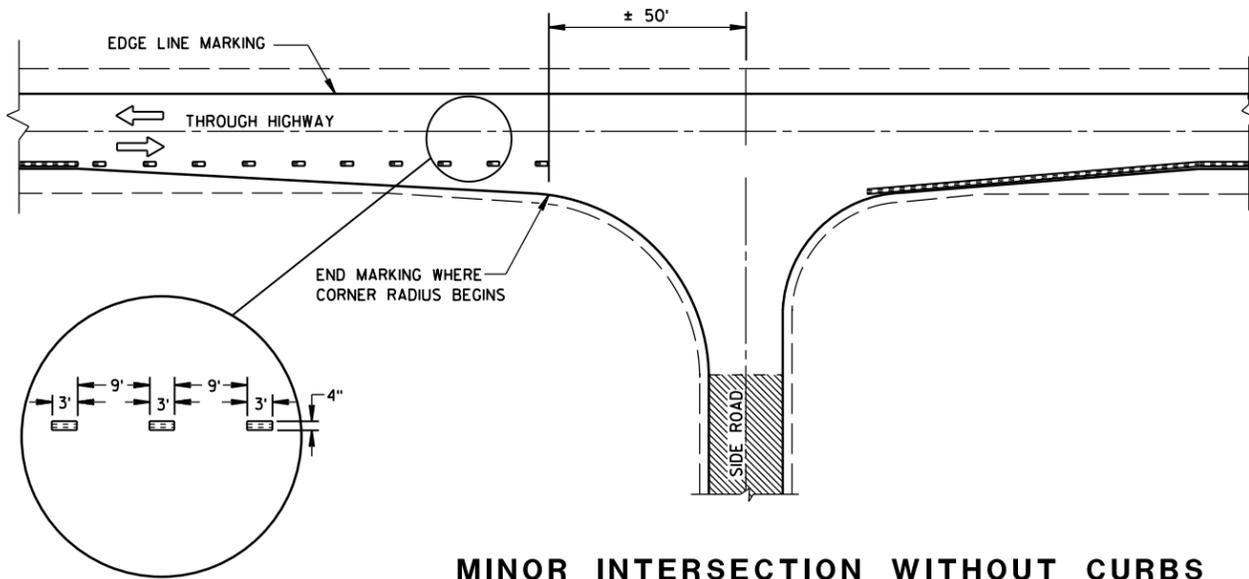
● POST MOUNTED SIGN

**PAVEMENT MARKING  
(MAINLINE)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
5-13-2013  
DATE  
FHWA

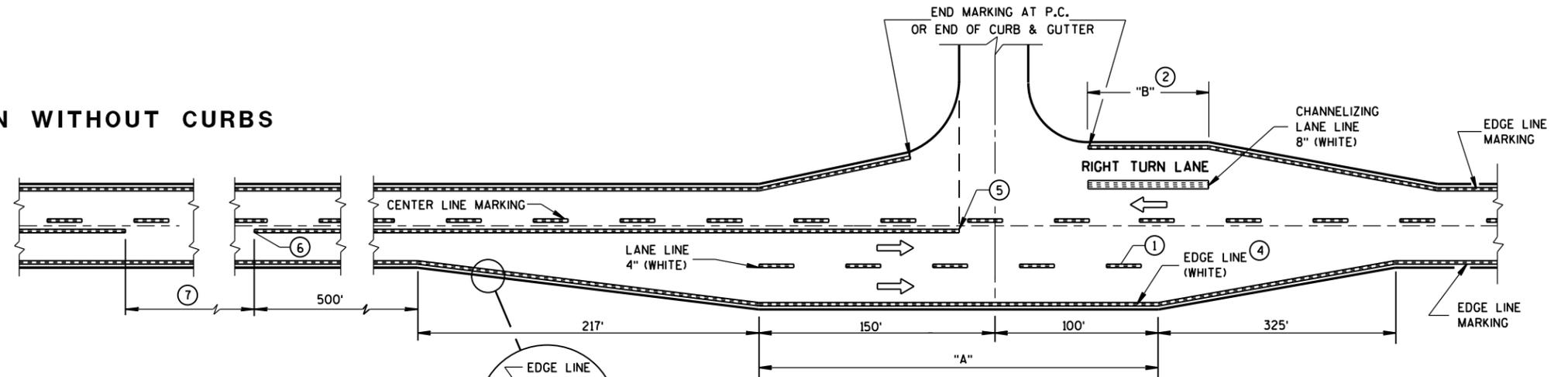
/S/ Travis Feltes  
STATE TRAFFIC ENGINEER



**MINOR INTERSECTION WITHOUT CURBS**

⑦

POSTED SPEED (MPH)	MINIMUM DISTANCE BETWEEN ZONES (FEET)
25 - 30	528
35 - 40	528
45 - 50	686
55	792

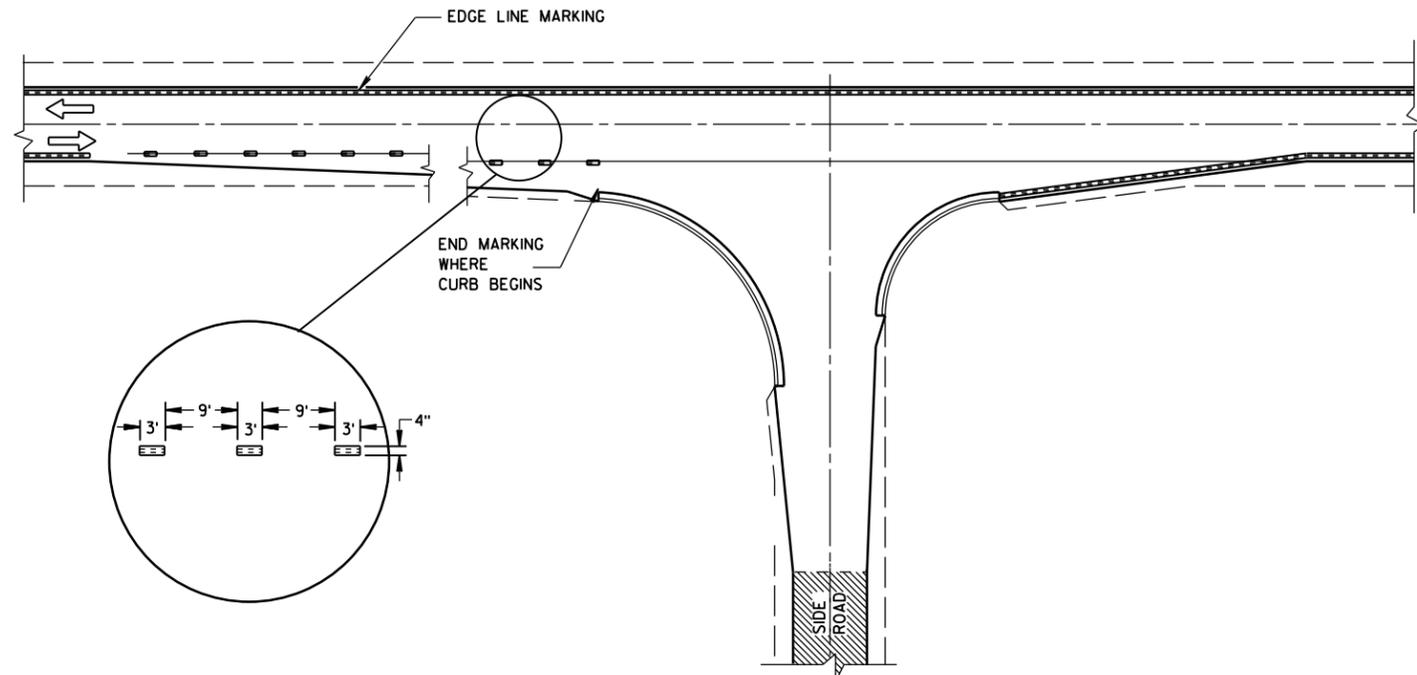


**MAJOR INTERSECTIONS  
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANES)**

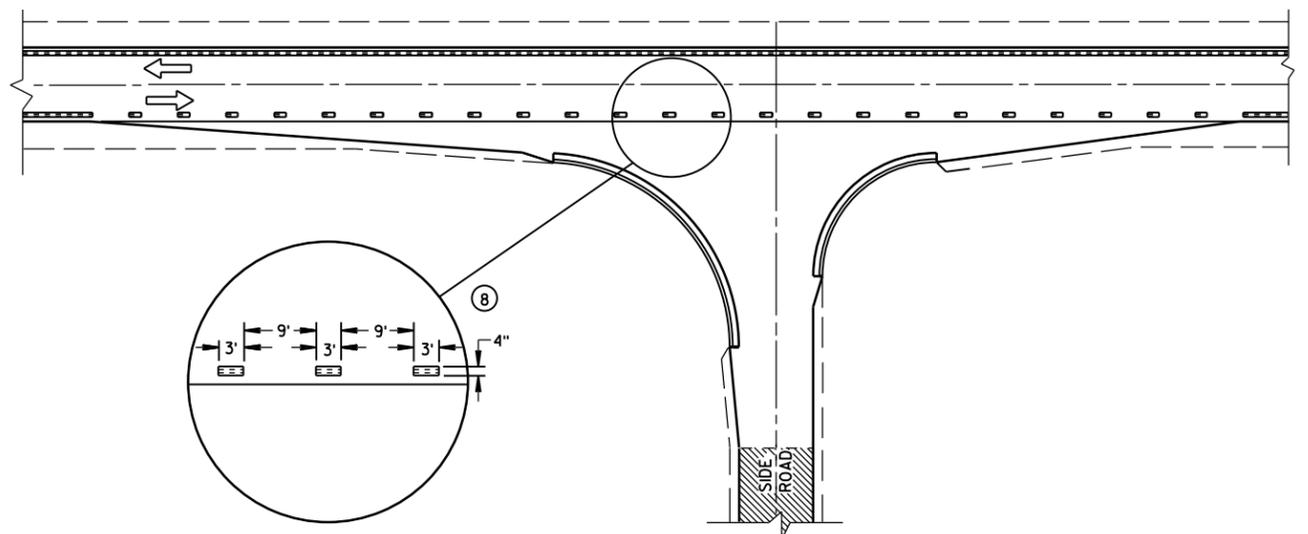
**GENERAL NOTES**

- EDGE LINES SHALL BE OMITTED THROUGH INTERSECTIONS. EDGE LINES SHALL BE CONTINUED THROUGH DRIVEWAYS.
- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
  - ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
  - ③ ALTERNATIVE MARKING SHALL BE PROVIDED WHEN SPECIFIED IN THE CONTRACT. TYPICAL SITUATIONS WHERE THIS MARKING MAY BE REQUIRED ARE WHERE THE INTERSECTION IS ON A SHARP HORIZONTAL CURVE OR CREST VERTICAL CURVE IN AN UNLIGHTED AREA SUCH THAT THE EDGE LINE MAY BE MISLEADING TO THE MOTORIST OR DISAPPEAR FROM SIGHT.
  - ④ THE EDGE LINE IN THE TAPER AREAS OF THE BYPASS LANE AND THE BYPASS LANE SHALL BE LOCATED 1-FOOT FROM EDGE OF PAVEMENT TO THE OUTSIDE EDGE OF EDGE LINE.
  - ⑤ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT/SURFACE EDGE EXTENSION.
  - ⑥ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
  - ⑦ IF THE DISTANCE BETWEEN 2 SUCCESSIVE NO-PASSING ZONES IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES, CONNECT THE 2 ZONES.
  - ⑧ 3' LINE 9' GAP, EXCEPT RETRACE THE EXISTING LINE - GAP PATTERN WHERE EXISTING MARKINGS ARE IN PLACE.
- ARROW SYMBOL ( → ) SHOWS DIRECTION OF TRAVEL

BYPASS LANE PAVED SHOULDER WIDTH (AS SHOWN ELSEWHERE IN PLANS) - PLUS 2 INCHES



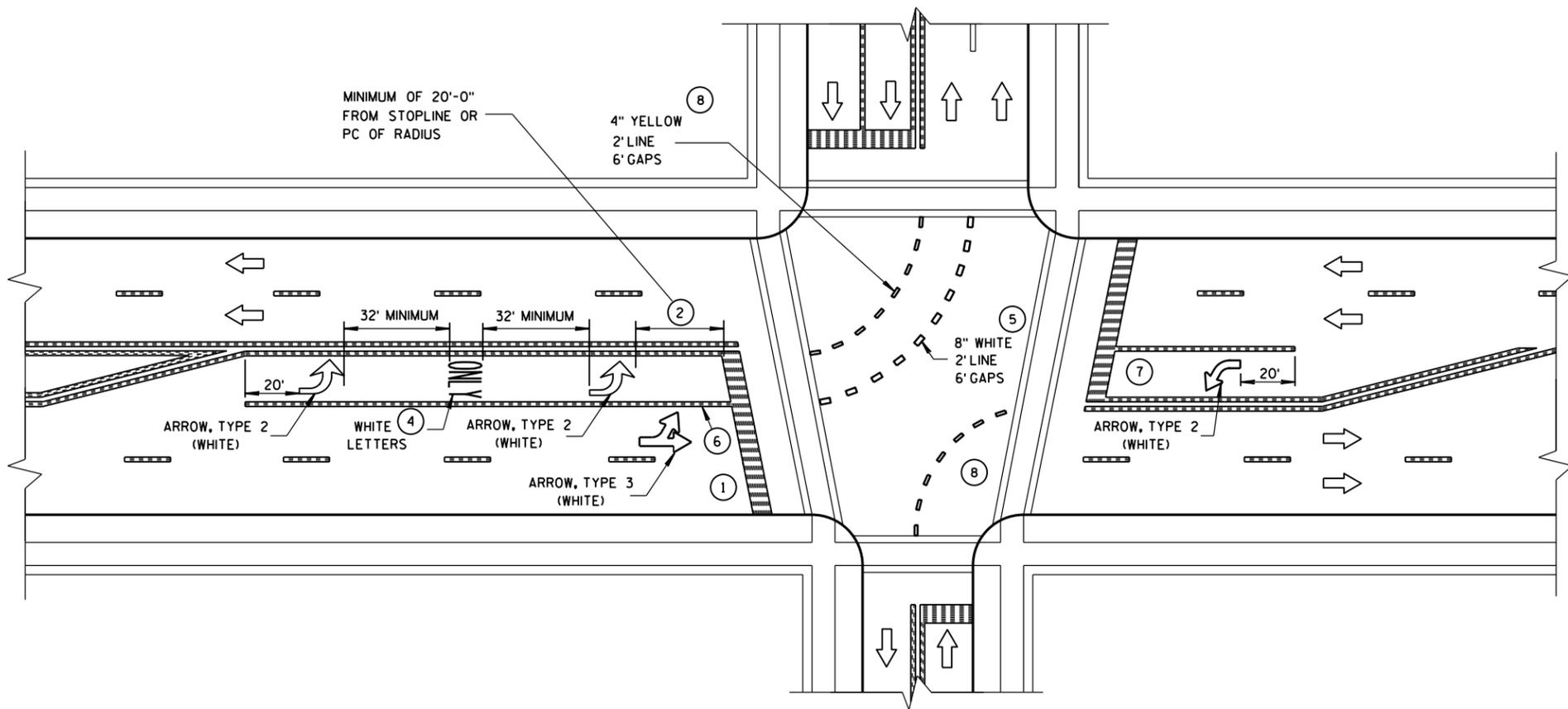
**MINOR INTERSECTION WITH CURBS  
(TYPICAL MARKING)**



**MINOR INTERSECTION WITH CURBS  
③ (FOR SPECIAL CONDITIONS AS SPECIFIED)**

**PAVEMENT MARKING  
(INTERSECTIONS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



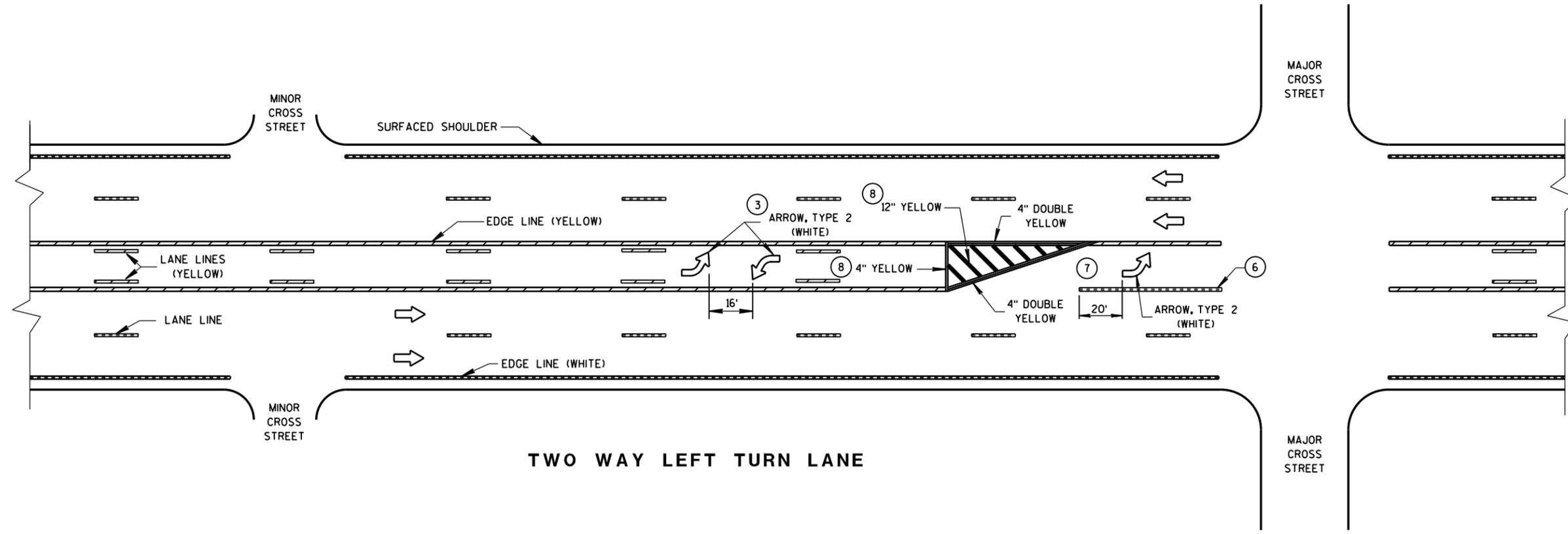
**GENERAL NOTES**

- ① STOP BAR IS REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.
- ② DISTANCE MAY BE ADJUSTED TO ACCOMMODATE SHORT LEFT TURN LANES, AS APPROVED BY THE ENGINEER.
- ③ A SET OF ARROWS IS REQUIRED EVERY 400 FEET OR NEAR INTERSECTIONS OR DRIVEWAYS WITH TURNING TRAFFIC.
- ④ ADD EXTRA SETS OF ONE ARROW AND ONE ONLY PER 160 FEET OR WHEN ON A CURVE.
- ⑤ 8" WHITE WITH 2' LINE 6' GAPS FOR DUAL TURN LANE.
- ⑥ 8" WHITE
- ⑦ ADD SECOND ARROW WHEN TURN BAY IS GREATER THAN OR EQUAL TO 108 FEET.
- ⑧ REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.

NOTE:  
ARROW SYMBOL ( → )  
SHOWS DIRECTION OF TRAVEL

6

6



**PAVEMENT MARKING  
(LEFT TURN LANE)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



W14-3

500'

CENTERLINE OR LANE LINE (4) (3)

NO-PASSING ZONE MARKING (4)

2'-0"

(2)

PERPENDICULAR TO ROADWAY

(2)

2'-0"

(6)

6'-6"

3'-0"

2'-0"

2'-0"

24'-0"

6'-0"

1'-6"

20'-0"

16'-0"

60'-0"

(5) (SEE TABLE)



W10-1

### PREFERRED PAVEMENT MARKING (3)

CENTERLINE OR LANE LINE (4) (3)

NO-PASSING ZONE MARKING (4)

20'-0"

2'-0"

2'-0"

8'-0"

22'-0"

6'-0"

22'-0"

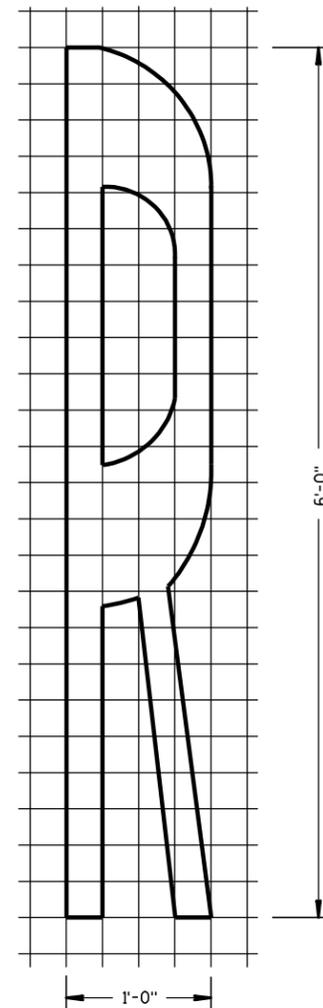
50'-0"

(5) (SEE TABLE)

### ALTERNATE PAVEMENT MARKING (3)

Posted Speed (M.P.H.)	Dimension Range (Feet)
25	150* - 250
30	200* - 300
35	250* - 450
40	300* - 500
45	400* - 650
50	550* - 800
55	750* - 1000
60	1000* - 1250
65	1000* - 1250

\* THE MINIMUM DISTANCES IN THE TABLE ARE DESIRABLE AND SHOULD BE USED. THE DISTANCES MAY BE INCREASED UP TO THE MAXIMUM TO ALLOW FOR FIELD CONDITIONS SUCH AS THE CLOSE PROXIMITY OF DRIVEWAYS, BRIDGES, SIDEROADS OR OTHER FEATURES THAT WOULD PROHIBIT THE MINIMUM DISTANCES FROM BEING USED.



### GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

A THREE-LANE ROADWAY SHOULD BE MARKED WITH A CENTERLINE FOR TWO-LANE APPROACH OPERATION ON THE APPROACH TO A CROSSING.

ON MULTI-LANE ROADS THE TRANSVERSE BANDS SHOULD EXTEND ACROSS ALL APPROACH LANES, AND INDIVIDUAL R X R SYMBOLS SHOULD BE USED IN EACH APPROACH LANE. ALL LETTERS AND SYMBOLS SHALL BE IN CONFORMANCE WITH THE "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKINGS" (ADOPTED BY THE FEDERAL HIGHWAY ADMINISTRATION).

CENTER OR LANE LINES AND NO-PASSING ZONE MARKINGS SHOWN ON THIS DRAWING ARE REQUIRED AND PAID FOR UNDER OTHER ITEMS IN THE CONTRACT.

- (1) A PORTION OF THE PAVEMENT MARKING SYMBOL SHOULD BE DIRECTLY OPPOSITE THE ADVANCE WARNING SIGN (W10-1).
- (2) MINIMUM 8' FROM ANY RAILROAD WARNING DEVICES (SIGNALS, GATES, ETC.) OR 25' FROM THE NEAREST RAIL, WHICHEVER DISTANCE IS GREATER.
- (3) REFLECTIVE WHITE.
- (4) REFLECTIVE YELLOW 500' MINIMUM. MARKING LIMITS MAY BE EXTENDED AS DIRECTED BY THE ENGINEER TO MEET ADJACENT NO-PASSING ZONE MARKINGS.
- (5) TABLE BASED UPON 2C-4 WISCONSIN SUPPLEMENT OF MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.
- (6) FOR MULTIPLE TRACK CROSSINGS, THE BARRIER LINE SHALL EXTEND TO THE NEAR RAIL OF THE FURTHEST TRACK IN THE DIRECTION OF HIGHWAY TRAVEL.

### SIGNING AND PAVEMENT MARKING DETAILS FOR RAILROAD-HIGHWAY GRADE CROSSINGS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

1-9-2012 /S/ Thomas N. Notbohm  
DATE STATE TRAFFIC ENGINEER OF DESIGN

FHWA

**LEGEND**

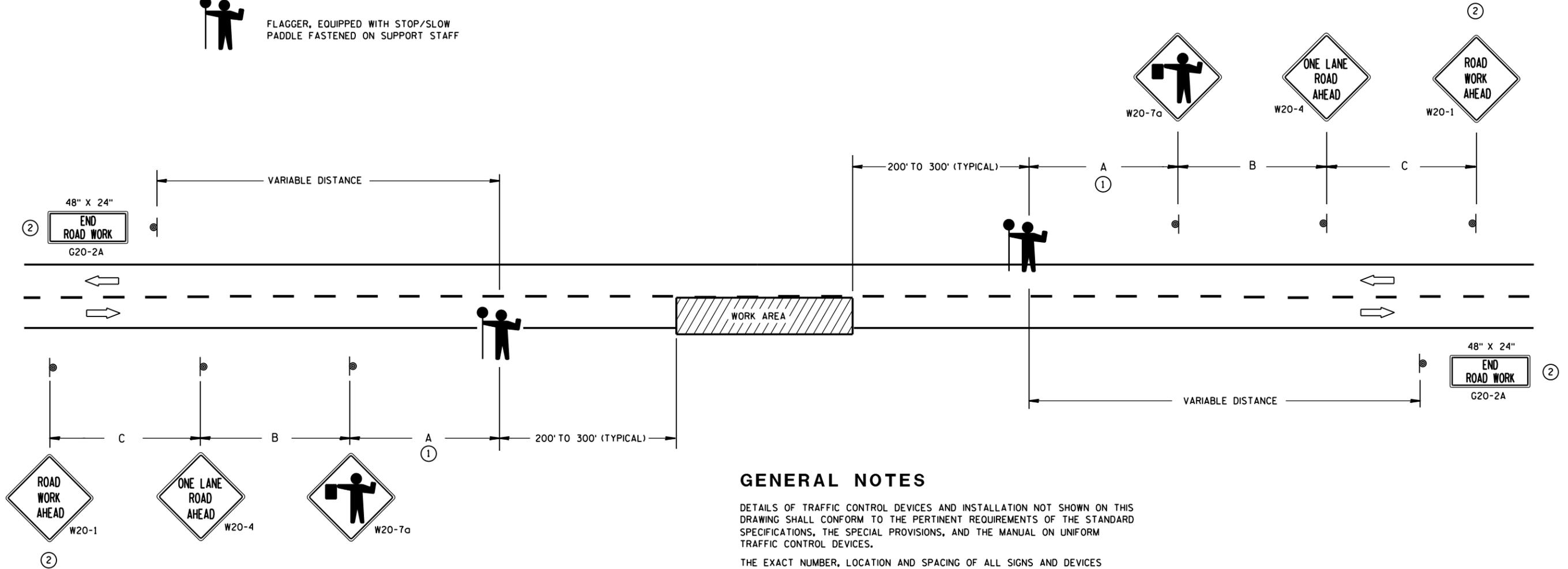
-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

**SIGN SPACING TABLE**

SPEED LIMIT	SIGN SPACING A,B,C
25-35 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



**GENERAL NOTES**

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, COVER OR REMOVE ALL TEMPORARY TRAFFIC CONTROL SIGNS.

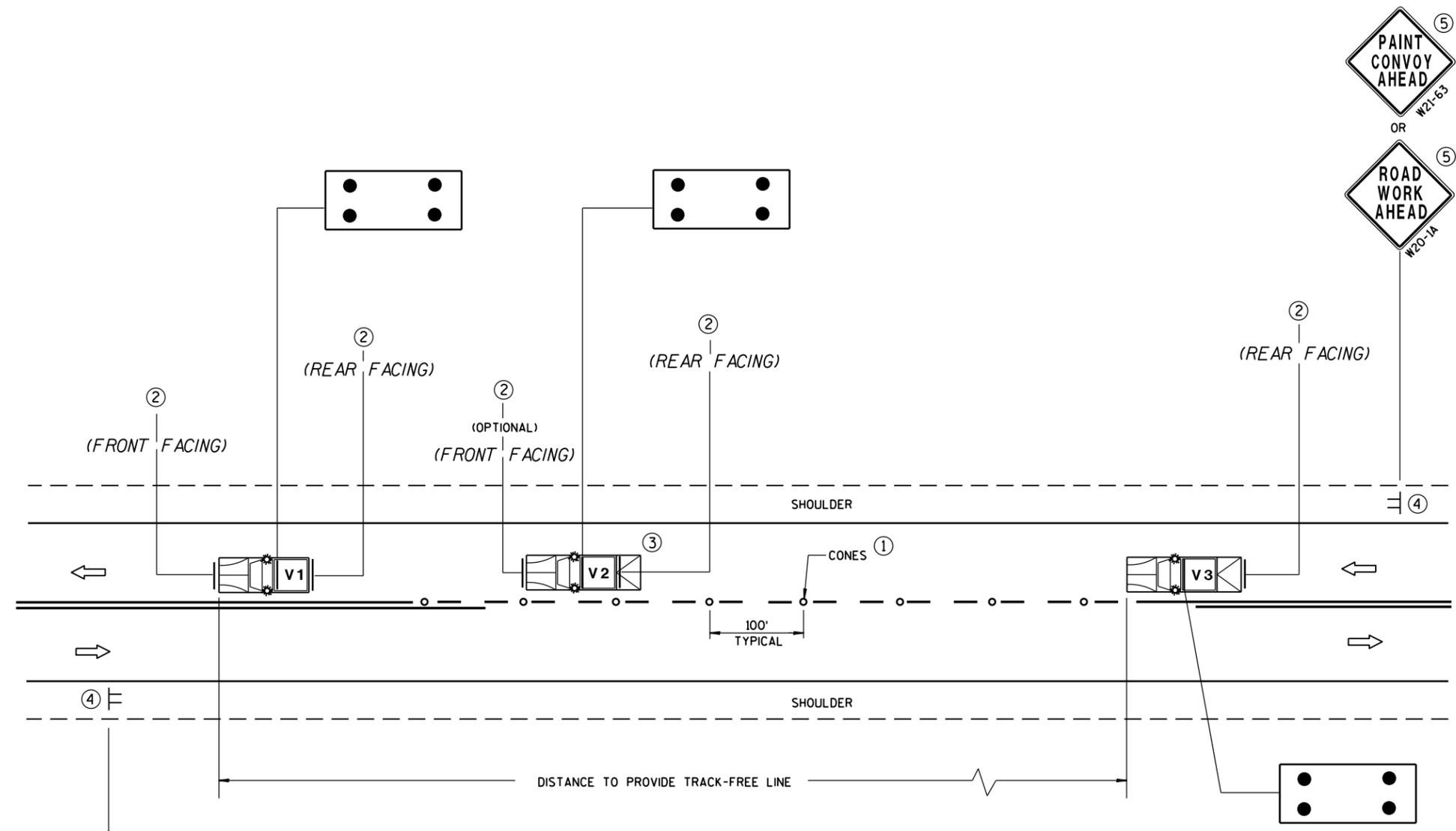
ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

- ① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

**TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
8/2013 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA



**MOVING PAVEMENT MARKING OPERATIONS  
TWO-LANE TWO-WAY ROADWAY**

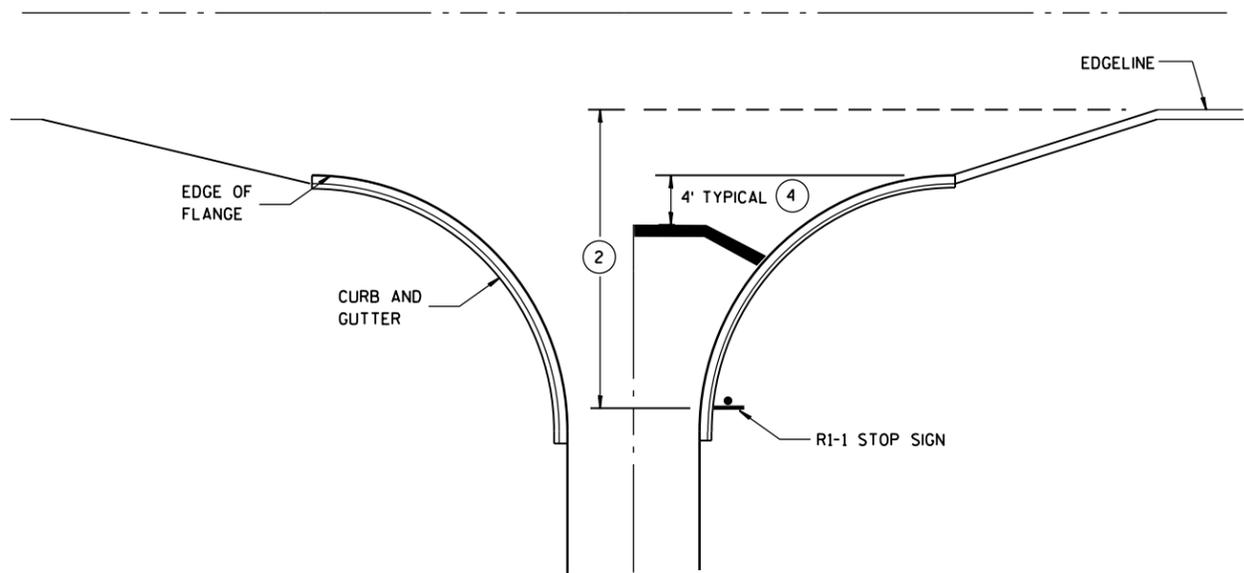
**GENERAL NOTES**

- ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.
  - VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.
  - ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.
  - IF SPEED LIMIT IS 40 MPH OR LESS STATIONARY SIGNS MAY BE OMITTED IF CONES ARE USED.
  - ALTERNATE SIGN MESSAGES, SUCH AS "PAINT CREW AHEAD" OR "ROAD PAINTING AHEAD" MAY BE USED.
  - DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.
  - THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.
  - THIS DRAWING SHALL BE USED FOR CENTERLINE OR EDGELINE MARKING.
  - WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR TURN THE STATIONARY WARNING SIGNS AWAY FROM TRAFFIC.
- ① CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.
  - ② USE STANDARD SIGN W21-64 WITH APPROPRIATE ARROW.  
 OR   
W21-64 W21-64
  - ③ OPTIONAL TRUCK-MOUNTED ATTENUATOR.
  - ④ SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES.
  - ⑤ IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1 OR W21-63 ARE NOT REQUIRED.

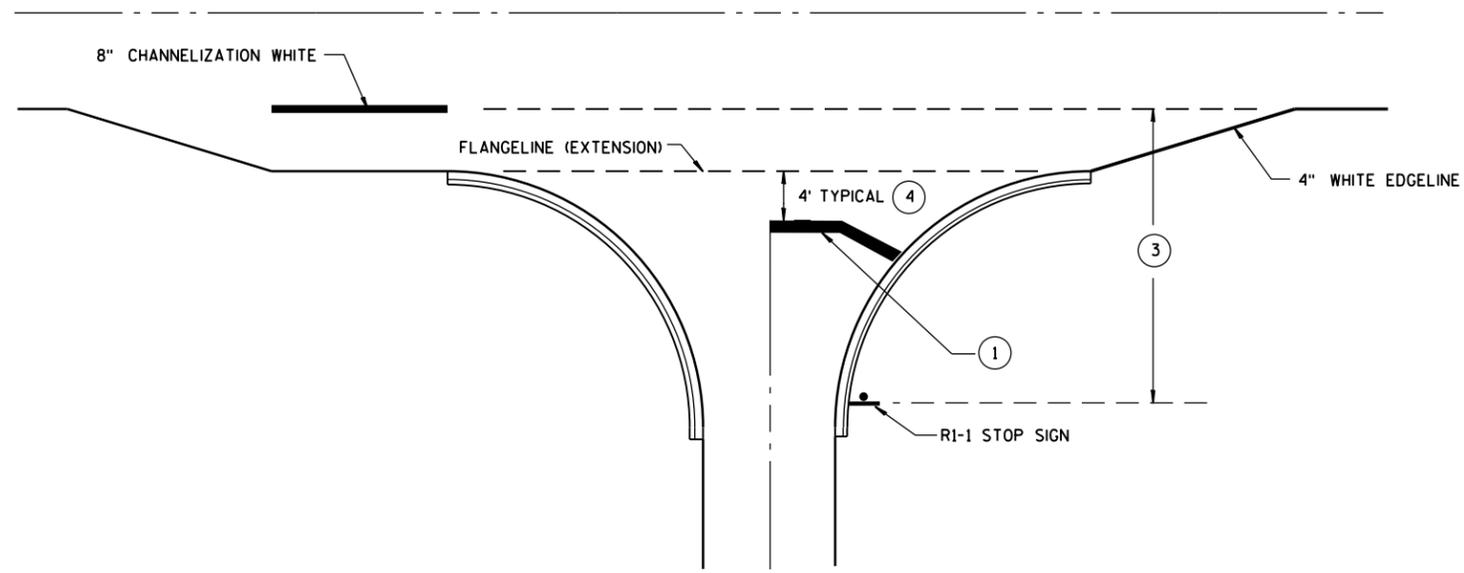
**LEGEND**

- V1** LEAD VEHICLE
- V2** SHADOW VEHICLE
- V3** TRAIL VEHICLE WITH TMA
-  **TMA** TRUCK-MOUNTED ATTENUATOR
-  SIGN ON TEMPORARY SUPPORT
-  DIRECTION OF TRAFFIC
-  CONES
-  FLASHING ARROW PANEL (CAUTION)

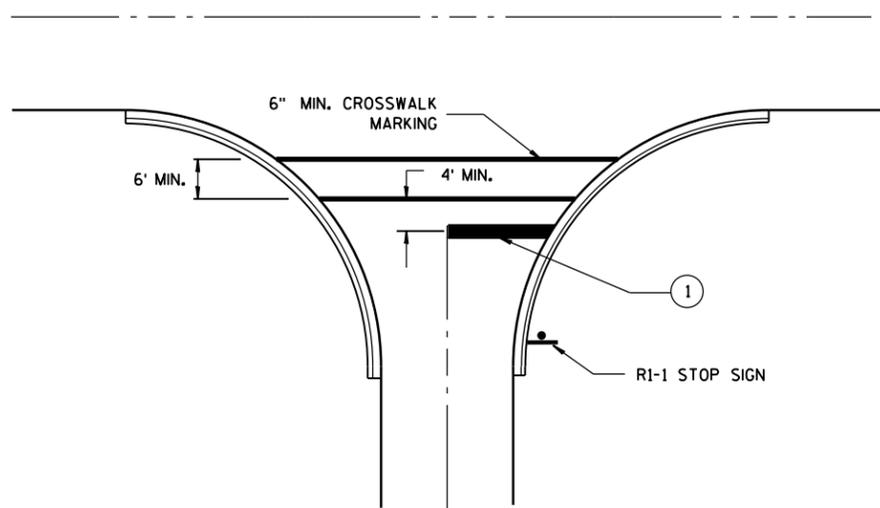
<b>MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED	/s/ Peter Amakobe Atepe
DATE	STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



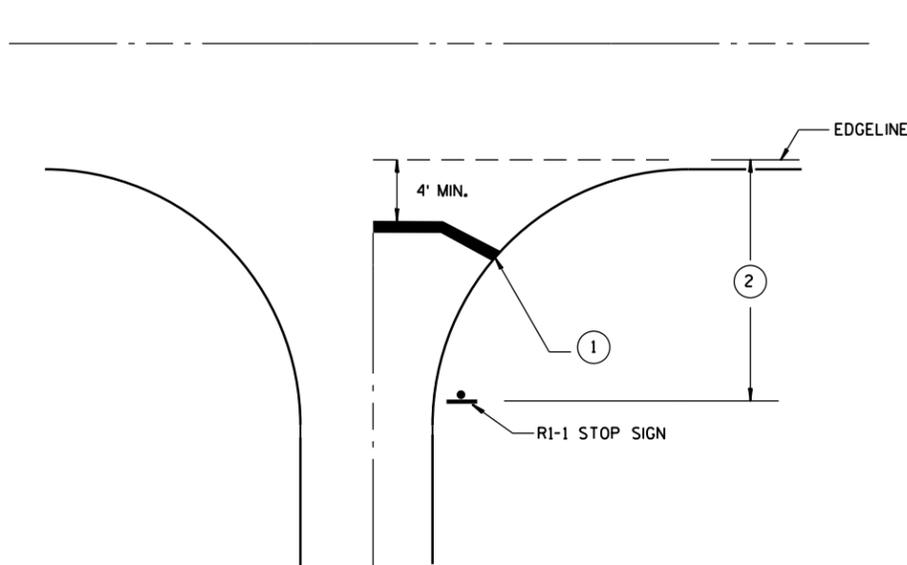
**TYPICAL STOP LINE PAVEMENT MARKING WITH CURB AND GUTTER**



**TYPICAL STOP LINE PAVEMENT MARKING FOR SIDEROADS WITH RIGHT TURN LANE**



**TYPICAL STOP LINE PAVEMENT MARKING FOR SIDEROADS WITH CROSSWALK MARKING**



**TYPICAL STOP LINE PAVEMENT MARKING WITHOUT CURB AND GUTTER**

**GENERAL NOTES**

- ① 18-INCH STOP LINES MAY BE DELETED OR ADDED BY THE PROJECT ENGINEER BASED ON VISIBILITY AND SIGHT LINES.
- ② IF STOP SIGN IS LESS THAN OR EQUAL TO 40 FEET FROM THE EDGELINE THAN NO STOP LINE IS REQUIRED.
- ③ IF STOP SIGN IS LESS THAN OR EQUAL TO 30 FEET FROM THE FLANGELINE EXTENSION THAN NO STOP LINE IS REQUIRED.
- ④ MOVE CLOSER TO EDGE OF TRAVEL LANE AS NEEDED FOR VISIBILITY AND SIGHT LINES.

**STOP LINE AND CROSSWALK PAVEMENT MARKING**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
4/30/2013 DATE /S/ Travis Feltz STATE TRAFFIC ENGINEER  
FHWA

### GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

**TABLE A**

S	SHOULDER TAPER LENGTH (FEET)				BUFFER SPACE (FEET)
	4	6	8	10	
30	20	30	40	50	200
35	30	45	55	70	250
40	40	55	75	90	305
45	60	90	120	150	360
50	70	100	135	170	425
55	75	110	150	185	495

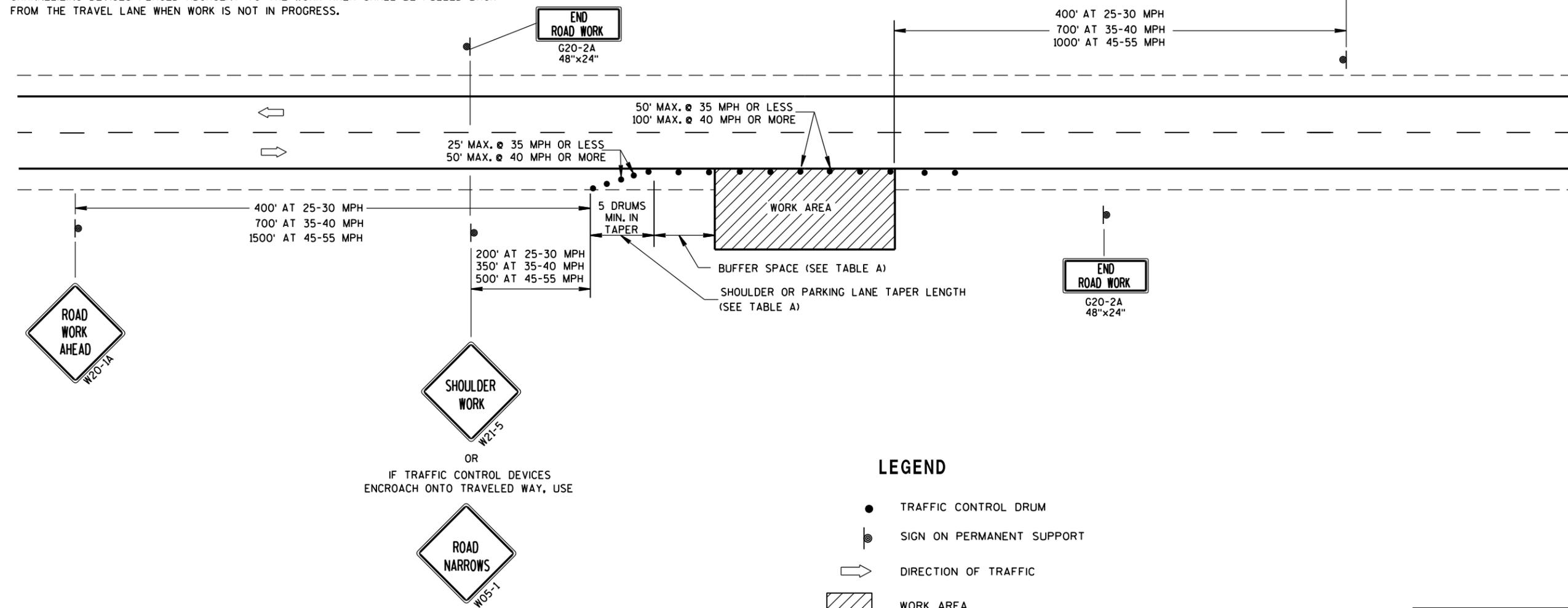
SHOULDER TAPER LENGTH =  $\frac{1}{3}L$

W = SHOULDER WIDTH (FEET)  
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

TAPER LENGTH

L = WS AT 45 MPH OR GREATER

$L = \frac{WS^2}{60}$  AT 40 MPH OR LESS



### LEGEND

- TRAFFIC CONTROL DRUM
- ⊙ SIGN ON PERMANENT SUPPORT
- ➔ DIRECTION OF TRAFFIC
- ▨ WORK AREA

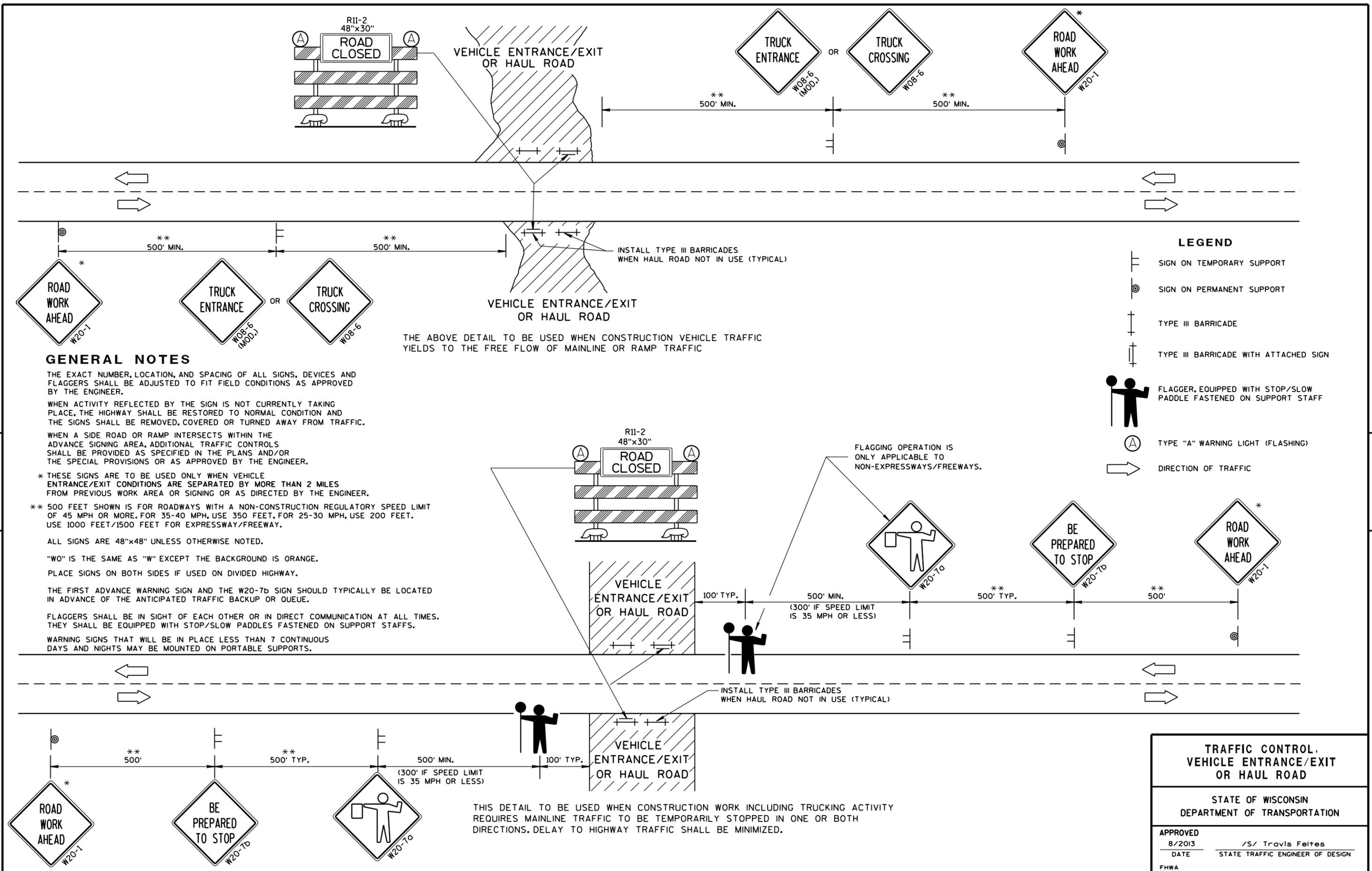
<b>TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED July 14, 2015 DATE	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	

6

6

S.D.D. 15 D 28-3

S.D.D. 15 D 28-3



**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS, DEVICES AND FLAGGERS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

WHEN ACTIVITY REFLECTED BY THE SIGN IS NOT CURRENTLY TAKING PLACE, THE HIGHWAY SHALL BE RESTORED TO NORMAL CONDITION AND THE SIGNS SHALL BE REMOVED, COVERED OR TURNED AWAY FROM TRAFFIC.

WHEN A SIDE ROAD OR RAMP INTERSECTS WITHIN THE ADVANCE SIGNING AREA, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

\* THESE SIGNS ARE TO BE USED ONLY WHEN VEHICLE ENTRANCE/EXIT CONDITIONS ARE SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA OR SIGNING OR AS DIRECTED BY THE ENGINEER.

\*\* 500 FEET SHOWN IS FOR ROADWAYS WITH A NON-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350 FEET, FOR 25-30 MPH, USE 200 FEET. USE 1000 FEET/1500 FEET FOR EXPRESSWAY/FREEWAY.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

PLACE SIGNS ON BOTH SIDES IF USED ON DIVIDED HIGHWAY.

THE FIRST ADVANCE WARNING SIGN AND THE W20-7b SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS.

WARNING SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

THE ABOVE DETAIL TO BE USED WHEN CONSTRUCTION VEHICLE TRAFFIC YIELDS TO THE FREE FLOW OF MAINLINE OR RAMP TRAFFIC

FLAGGING OPERATION IS ONLY APPLICABLE TO NON-EXPRESSWAYS/FREEWAYS.

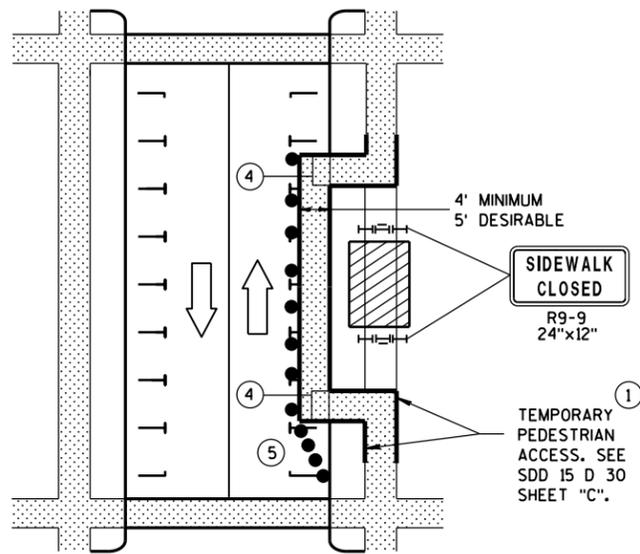
THIS DETAIL TO BE USED WHEN CONSTRUCTION WORK INCLUDING TRUCKING ACTIVITY REQUIRES MAINLINE TRAFFIC TO BE TEMPORARILY STOPPED IN ONE OR BOTH DIRECTIONS. DELAY TO HIGHWAY TRAFFIC SHALL BE MINIMIZED.

**LEGEND**

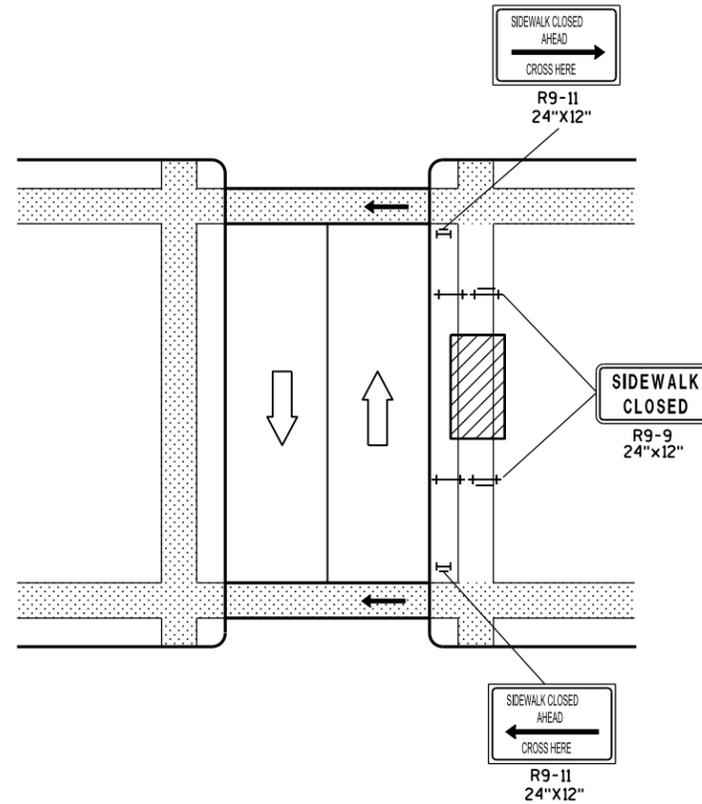
- SIGN ON TEMPORARY SUPPORT
- SIGN ON PERMANENT SUPPORT
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF
- TYPE "A" WARNING LIGHT (FLASHING)
- DIRECTION OF TRAFFIC

<b>TRAFFIC CONTROL, VEHICLE ENTRANCE/EXIT OR HAUL ROAD</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 8/2013 DATE	/s/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

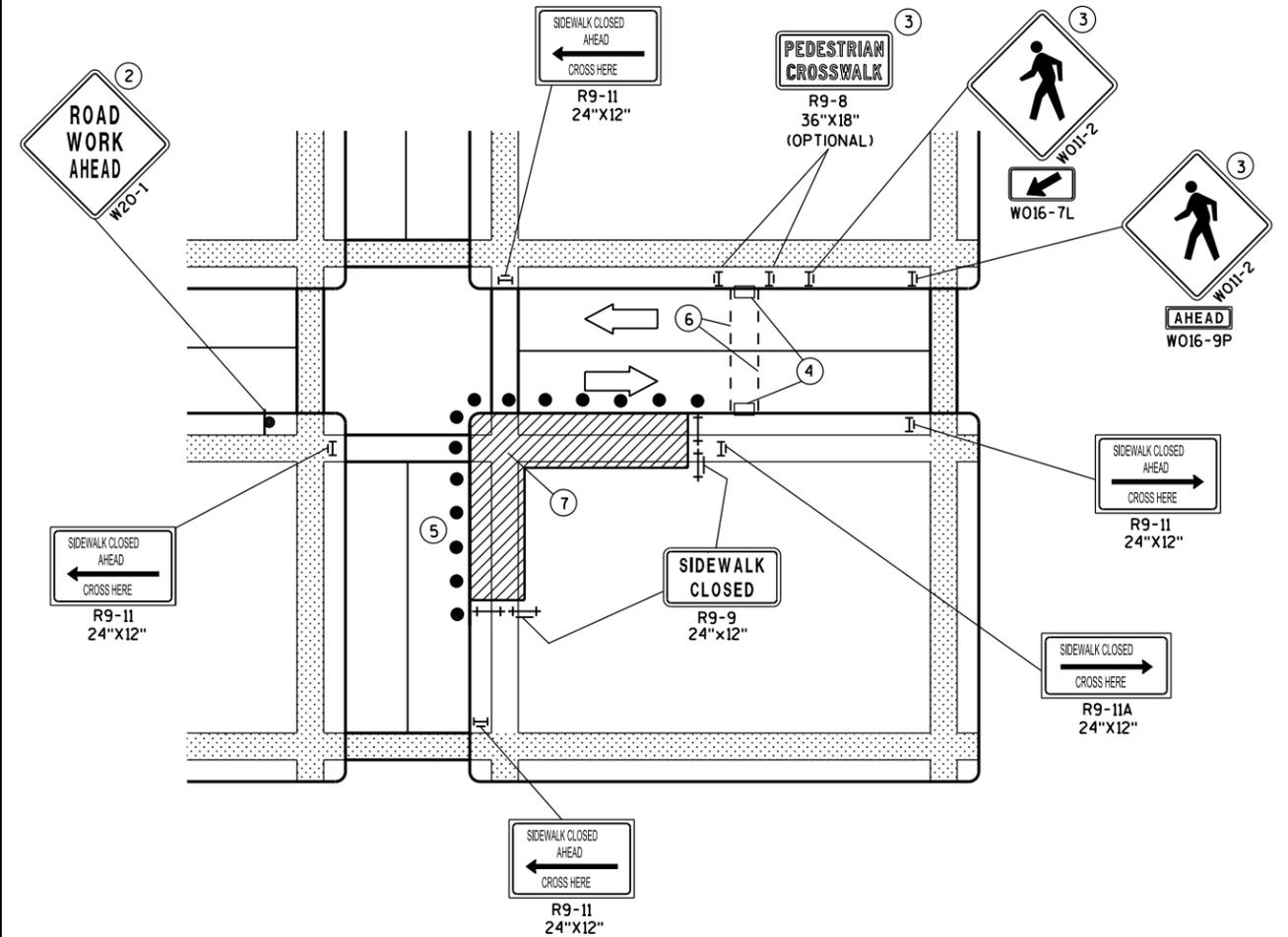
NOTE: MAY BE USED ON ROADWAY WITH POSTED SPEED OF LESS THAN 40 MPH.



**MID-BLOCK SIDEWALK CLOSURE IN PARKING LANE**

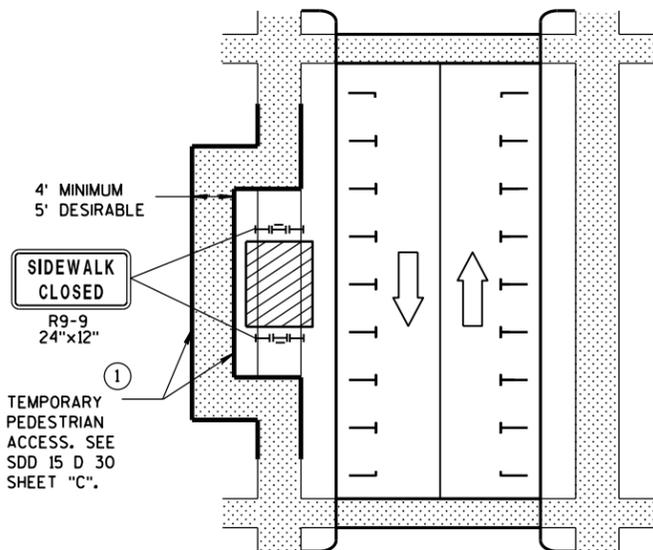


**MID-BLOCK SIDEWALK CLOSURE**



**CORNER SIDEWALK CLOSURE WITH TEMPORARY CROSSWALK**

NOTE: LAYOUT SAME AS ABOVE.



**SIDEWALK DIVERSION**

**GENERAL NOTES**

WHEN CLOSING OR RELOCATING CROSSWALKS OR SIDEWALKS, PROVIDE DETECTABLE TEMPORARY FACILITIES AND INCLUDE ACCESSIBILITY FEATURES CONSISTENT WITH EXISTING PEDESTRIAN FACILITIES.

TEMPORARY TRAFFIC CONTROL DEVICES FOR PEDESTRIANS ARE SHOWN. OTHER DEVICES MAY BE NECESSARY TO CONTROL VEHICULAR TRAFFIC. STAGE WORK, AS NECESSARY, TO PROVIDE A TEMPORARY PEDESTRIAN ACCESS ROUTE AT ALL TIMES. FOR ROADWAYS WITH NO AVAILABLE DETOURS, MAINTAIN ONE OPEN SIDEWALK AT ALL TIMES.

"W0" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

FOR NIGHTTIME CLOSURE USE TYPE "A" FLASHING WARNING LIGHTS ON BARRICADES, SUPPORTING SIGNS AND CLOSING SIDEWALK. USE TYPE "C" STEADY BURN LIGHTS ON CHANNELIZING DEVICES SEPARATING THE WORK AREA FROM VEHICULAR TRAFFIC.

PEDESTRIAN TRAFFIC SIGNAL DISPLAY CONTROLLING CLOSED CROSSWALK SHALL BE COVERED OR DEACTIVATED.

POST MOUNTED SIGNS LOCATED ADJACENT TO A SIDEWALK SHALL HAVE A 7 FOOT MINIMUM CLEARANCE FROM THE BOTTOM OF THE SIGN TO THE SIDEWALK SURFACE.

ALTERNATE SIDEWALK WORK BETWEEN LEFT AND RIGHT SIDE OF ROADWAY TO MAINTAIN PEDESTRIAN ACCESS.

- ① IF SIDEWALK CLOSURE AFFECTS AN ACCESSIBLE AND DETECTABLE FACILITY, MAINTAIN ACCESSIBILITY AND DETECTABILITY ALONG THE ALTERNATE PEDESTRIAN ROUTE.
- ② "ROAD WORK AHEAD" SIGNS ARE NOT REQUIRED IF THE SIDEWALK CLOSURE OCCURS WITHIN A LARGER WORK ZONE WHERE ADVANCE WARNING SIGNS ARE ALREADY PRESENT, OR IF THE WORK AREA AND EQUIPMENT ARE MORE THAN 2 FEET BEHIND THE CURB.
- ③ IF TEMPORARY PEDESTRIAN CROSSWALK IS NOT PROVIDED, OMIT R9-8 AND W016-2 SIGN ASSEMBLIES. IF PROVIDED INCLUDE ON BOTH SIDES OF THE CROSSWALK.
- ④ TEMPORARY CURB RAMPS. SEE SDD 15 D 30 SHEET "B".
- ⑤ DRUMS OR BARRICADES AT 25 FOOT SPACING. STREET PARKING SHALL BE PROHIBITED FOR AT LEAST 50 FEET IN ADVANCE OF THE MID-BLOCK CROSSWALK.
- ⑥ TEMPORARY PAVEMENT MARKING FOR CROSSWALK LINES.
- ⑦ LIMIT WORK TO ONE QUADRANT AT A TIME TO MINIMIZE PEDESTRIAN DISRUPTION.

**LEGEND**

	SIGN ON PERMANENT SUPPORT		DIRECTION OF TRAFFIC
	UNDER PEDESTRIAN TRAFFIC		TRAFFIC CONTROL DRUM
	WORK AREA		
	PEDESTRIAN CHANNELIZATION DEVICE		
	TYPE II BARRICADE WITH/WITHOUT SIGN (ALL WITH ONE WARNING LIGHT, TYPE A, LOW-INTENSITY FLASHING)		
	TYPE III BARRICADE WITH/WITHOUT SIGN (ALL WITH ONE WARNING LIGHT, TYPE A, LOW-INTENSITY FLASHING)		

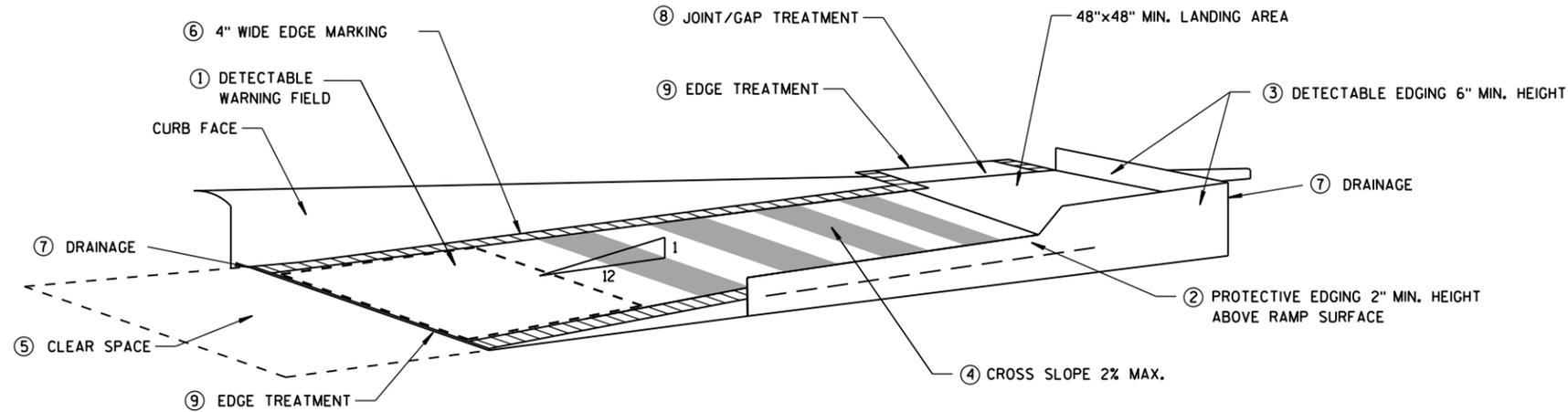
**TRAFFIC CONTROL,  
PEDESTRIAN ACCOMMODATION**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

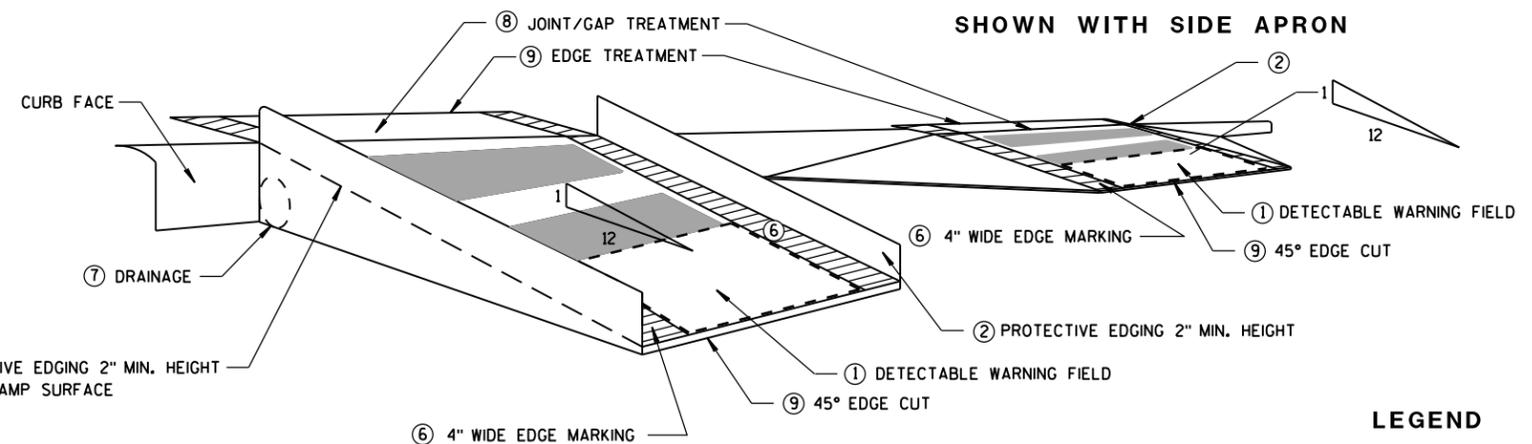
## GENERAL NOTES

NOTIFY THE BUS COMPANY 7 DAYS IN ADVANCE OF THE BUS STOP RELOCATION.  
ALTERNATE SIDEWALK WORK BETWEEN LEFT AND RIGHT SIDE OF ROADWAY TO MAINTAIN PEDESTRIAN ACCESS.

- ① CURB RAMPS SHALL BE 48" MIN. WIDTH WITH A FIRM, STABLE AND SLIP RESISTANT SURFACE. INSTALL CONTRASTING DETECTABLE WARNING FIELD AT PEDESTRIAN STREET CROSSINGS. REFER TO SDD 8D5 SHEET "E".
- ② PROTECTIVE EDGING WITH A 2" MIN. HEIGHT SHALL BE INSTALLED WHEN A CURB RAMP OR LANDING PLATFORM HAS A VERTICAL DROP OF 6" OR GREATER OR HAS A SIDE APRON SLOPE STEEPER THAN 1:3 (33%). PROTECTIVE EDGING SHOULD BE CONSIDERED WHEN CURB RAMPS OR LANDING PLATFORMS HAVE A VERTICAL DROP OF 3" OR MORE.
- ③ DETECTABLE EDGING WITH 6" MIN. HEIGHT AND CONTRASTING COLOR SHALL BE INSTALLED ON ALL CURB RAMP LANDINGS WHERE THE WALKWAY CHANGES DIRECTION (TURNS).
- ④ CURB RAMPS AND LANDINGS SHALL HAVE A 1:50 (2%) MAX. CROSS-SLOPE.
- ⑤ CLEAR SPACE OF 48"x48" MIN. SHALL BE PROVIDED ABOVE AND BELOW THE CURB RAMP.
- ⑥ THE CURB RAMP WALKWAY EDGE SHALL BE MARKED WITH A YELLOW COLOR, 4" WIDE MARKING, UNLESS A CONTRASTING DETECTABLE WARNING FIELD IS PROVIDED.
- ⑦ DO NOT RESTRICT WATER FLOW IN THE GUTTER SYSTEM.
- ⑧ LATERAL JOINTS OR GAPS BETWEEN SURFACES SHALL BE LESS THAN 1/2" WIDTH.
- ⑨ CHANGES BETWEEN SURFACE HEIGHTS SHALL NOT EXCEED 1/2". LATERAL EDGES SHALL BE VERTICAL UP TO 1/4" HIGH, AND BEVELED AT 1:2 BETWEEN 1/4" AND 1/2".
- ⑩ 5' WIDE MIN. WITH PEDESTRIAN SAFETY FENCE, 10' WIDE MIN. WITHOUT PEDESTRIAN SAFETY FENCE.

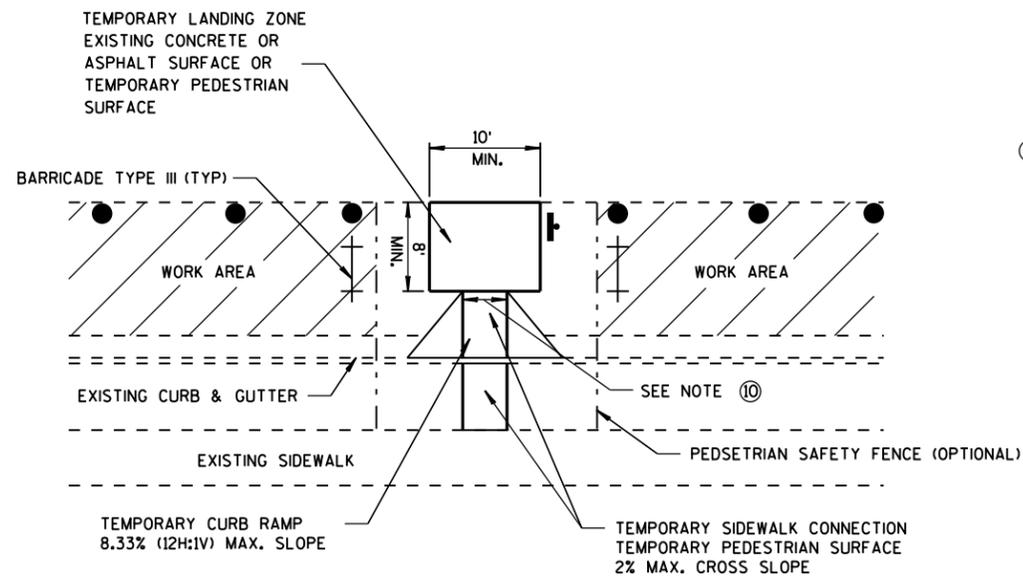


**TEMPORARY CURB RAMP  
PARALLEL TO CURB**



**SHOWN WITH PROTECTIVE EDGE**

**TEMPORARY CURB RAMP  
PERPENDICULAR TO CURB**



**TEMPORARY BUS STOP PAD**

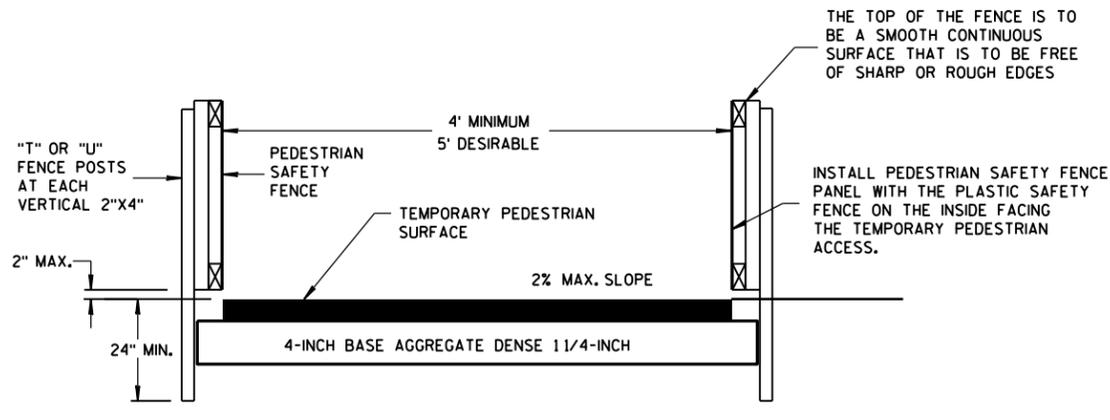
## LEGEND

-  WORK AREA
-  TYPE III BARRICADE
-  TRAFFIC CONTROL DRUM

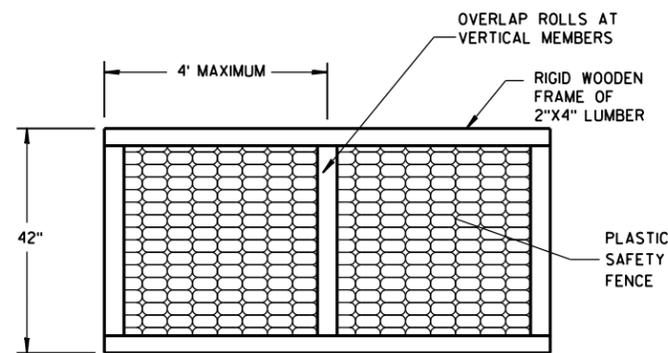
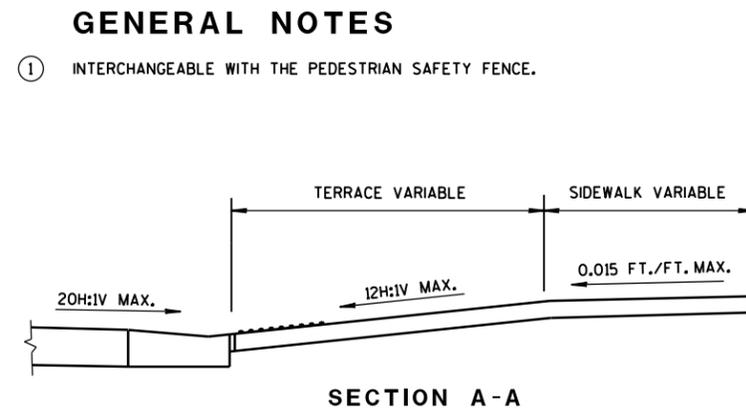
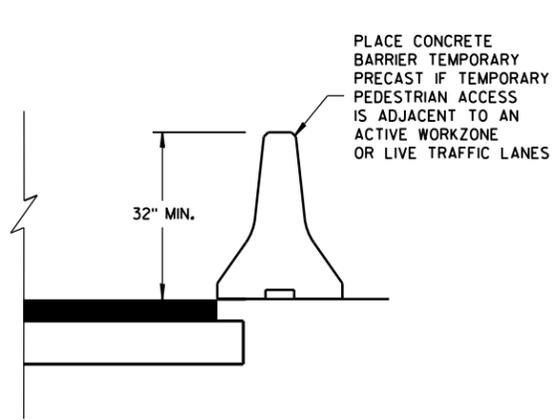
**TRAFFIC CONTROL,  
TEMPORARY ADA COMPLIANT  
PEDESTRIAN ACCOMMODATION**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

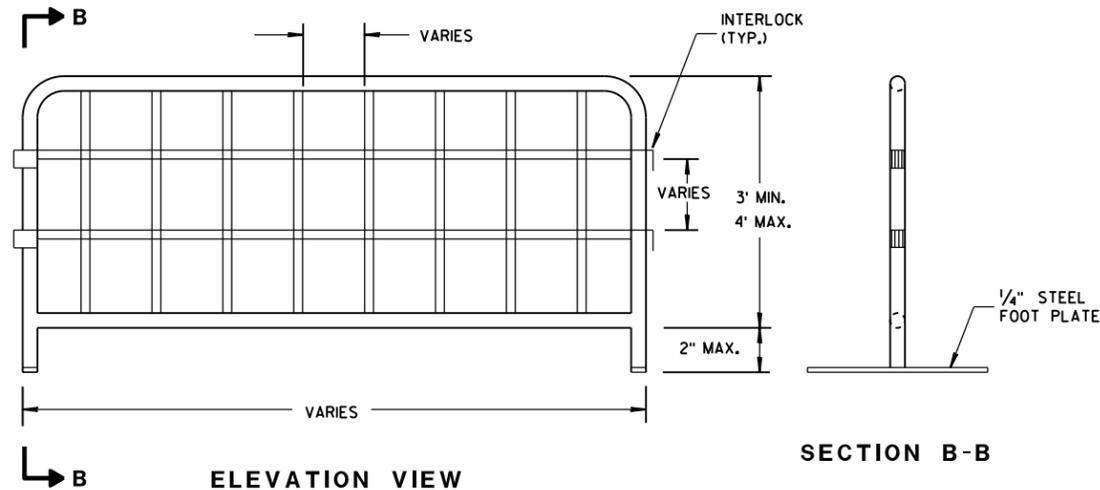
APPROVED  
March 2015 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA



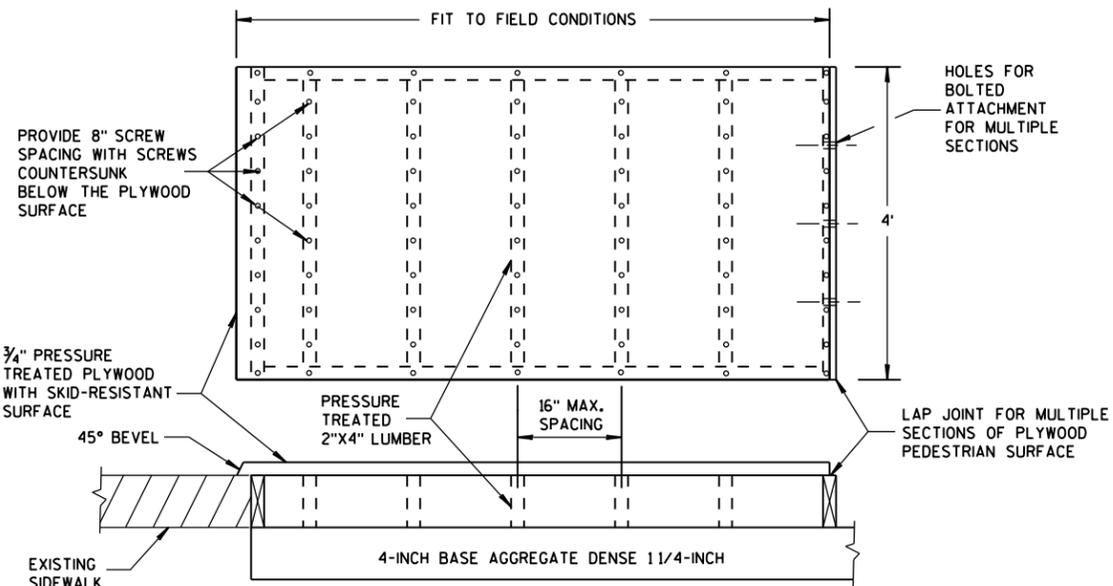
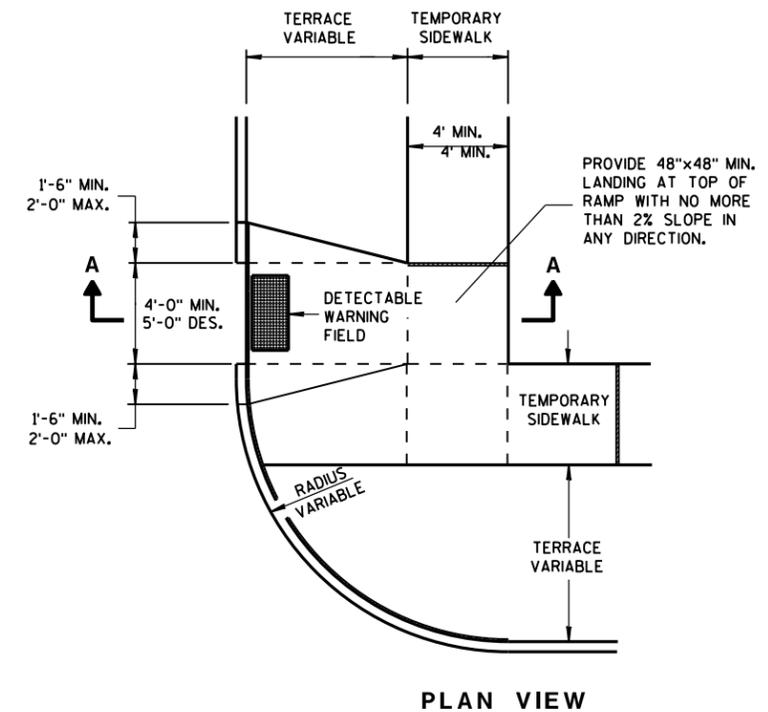
**TEMPORARY PEDESTRIAN ACCESS**



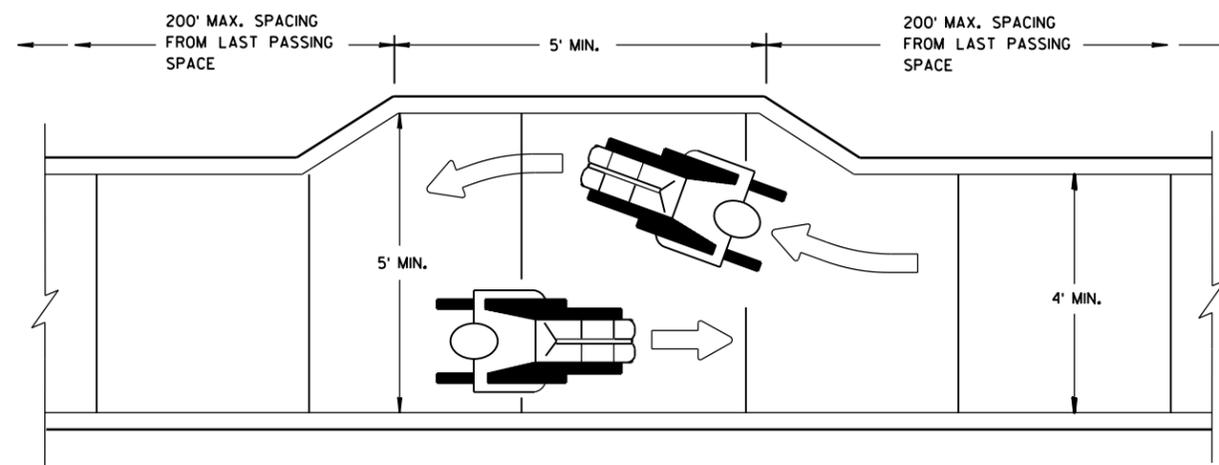
**PEDESTRIAN SAFETY FENCE**



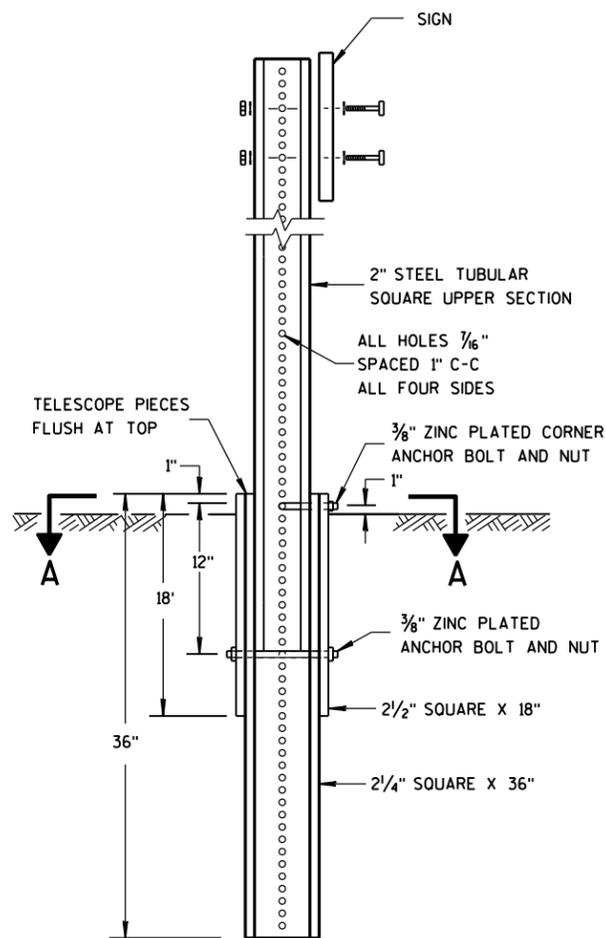
**TEMPORARY PEDESTRIAN STEEL BARRICADE**



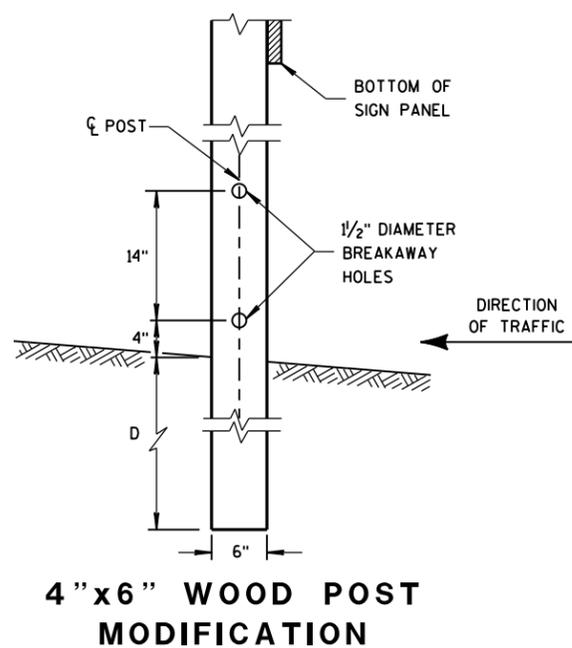
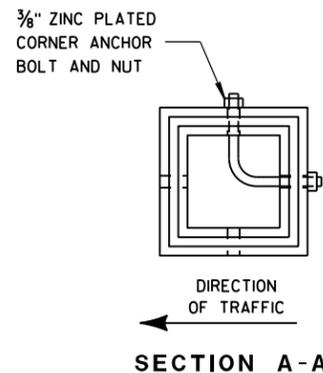
**TEMPORARY PEDESTRIAN SURFACE PLYWOOD**



<b>TRAFFIC CONTROL, PEDESTRIAN ACCOMMODATION</b>	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED March 2015	/S/ Travis Feltes
DATE	STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



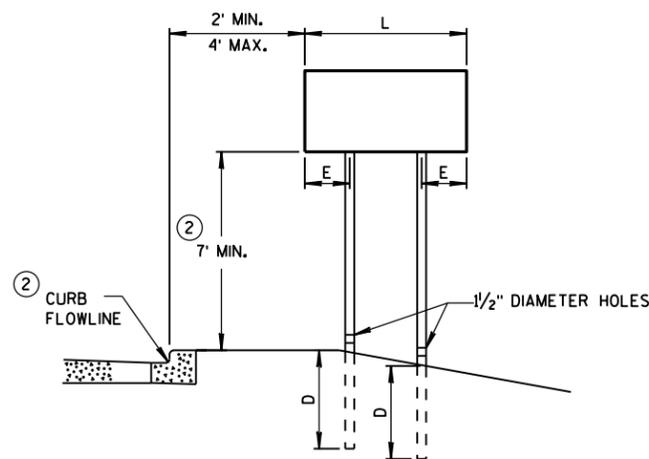
**DETAIL OF TUBULAR STEEL SIGN POST**



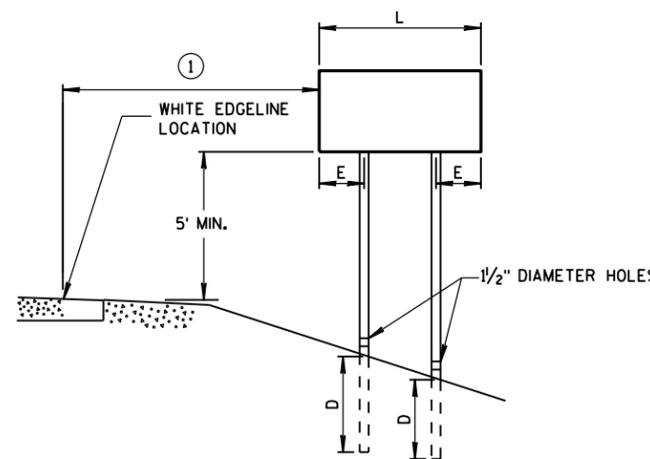
**4" X 6" WOOD POST MODIFICATION**

**GENERAL NOTES**

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.



**URBAN AREA**



**RURAL AREA**

**POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS**

**TUBULAR STEEL POSTS**

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

**WOOD POST EMBEDMENT DEPTH**

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'

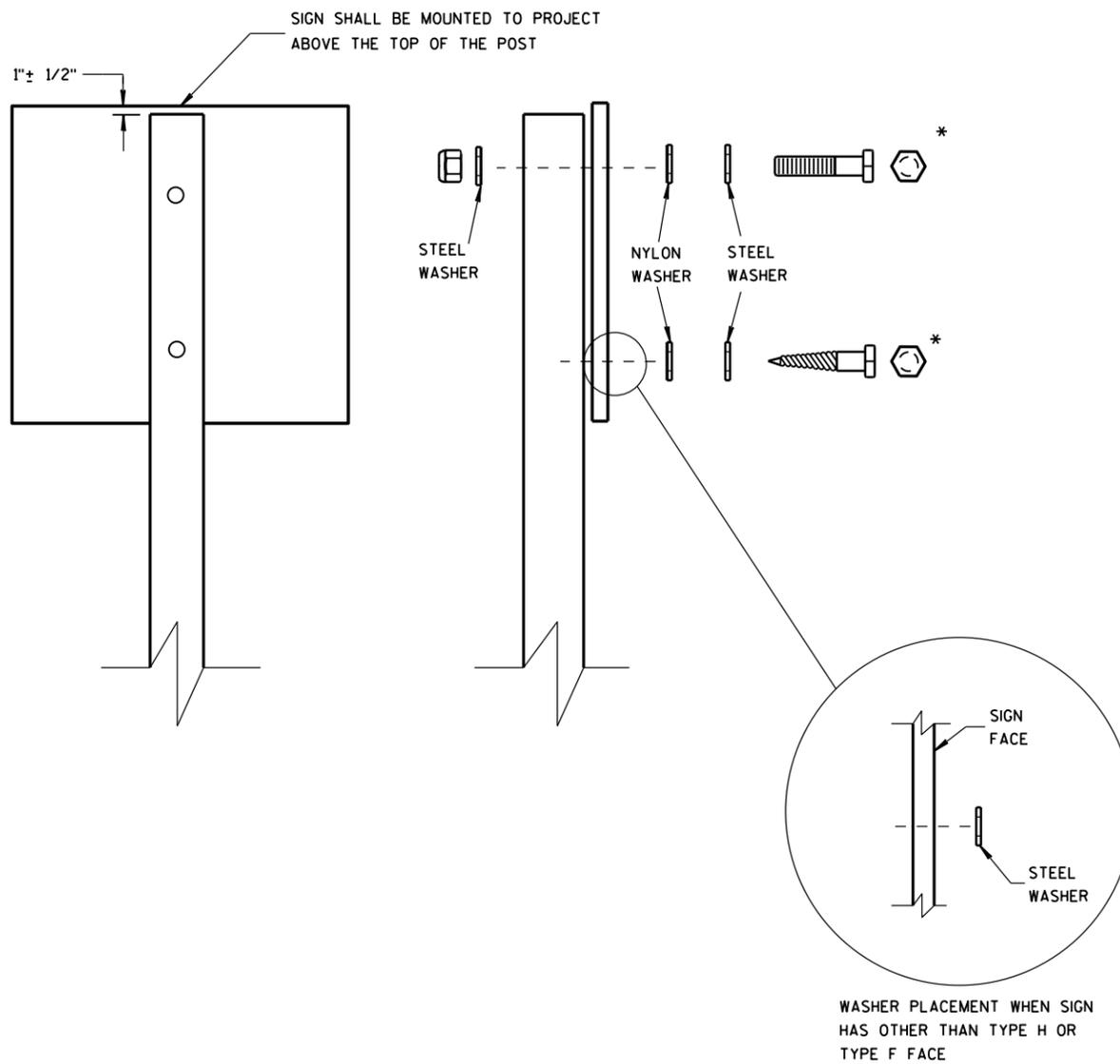
**4" X 6" WOOD POST**

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE ③

**TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3

B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

WOOD POSTS (4" x 4" or 4" x 6")

LAG SCREWS - 3/8" x 3"

MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS

RIVETS - 5/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

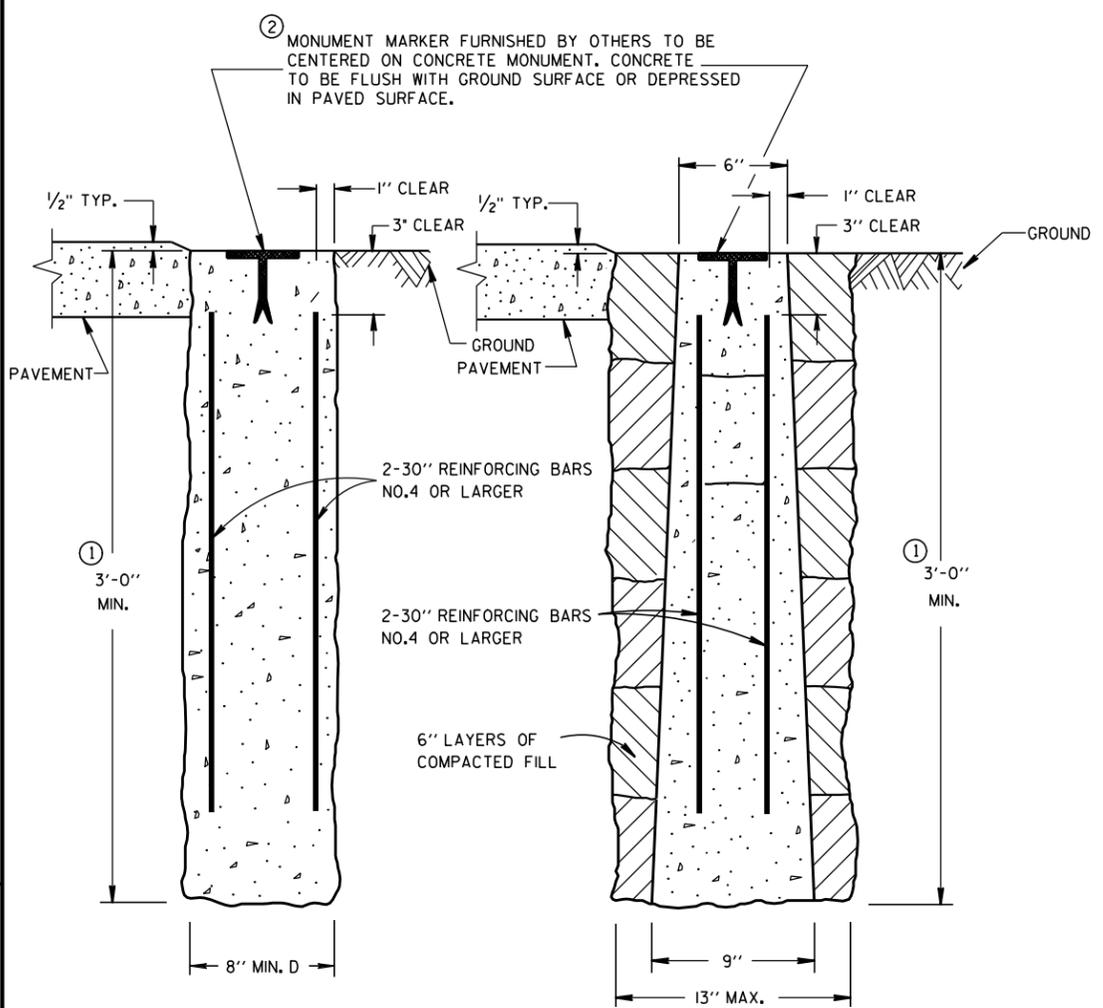
WASHERS (ALL POSTS) -

1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL

1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

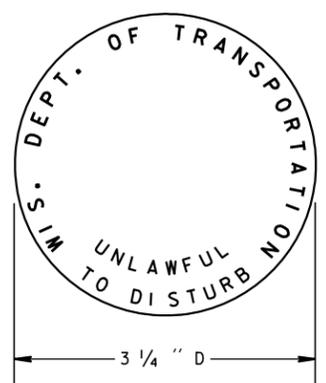
\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Feb. 2015 DATE	/s/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

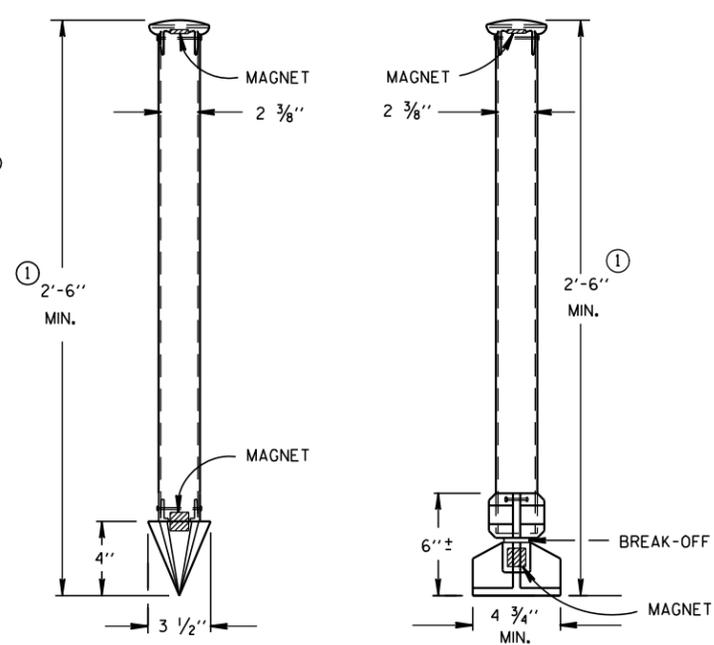


CAST-IN-PLACE PRECAST

CONCRETE MONUMENTS TYPE A



WIS DOT MONUMENT MARKER LOGO FOR TYPES "A", "C" & "D"

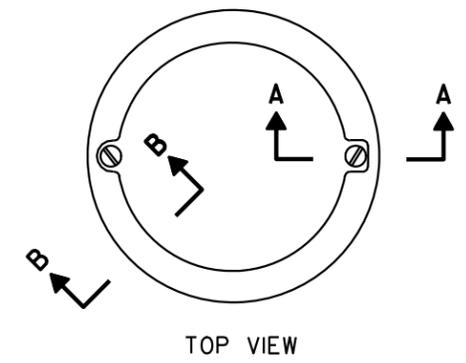


TYPE C DRIVE-IN MONUMENT TYPE D BREAK-OFF MONUMENT

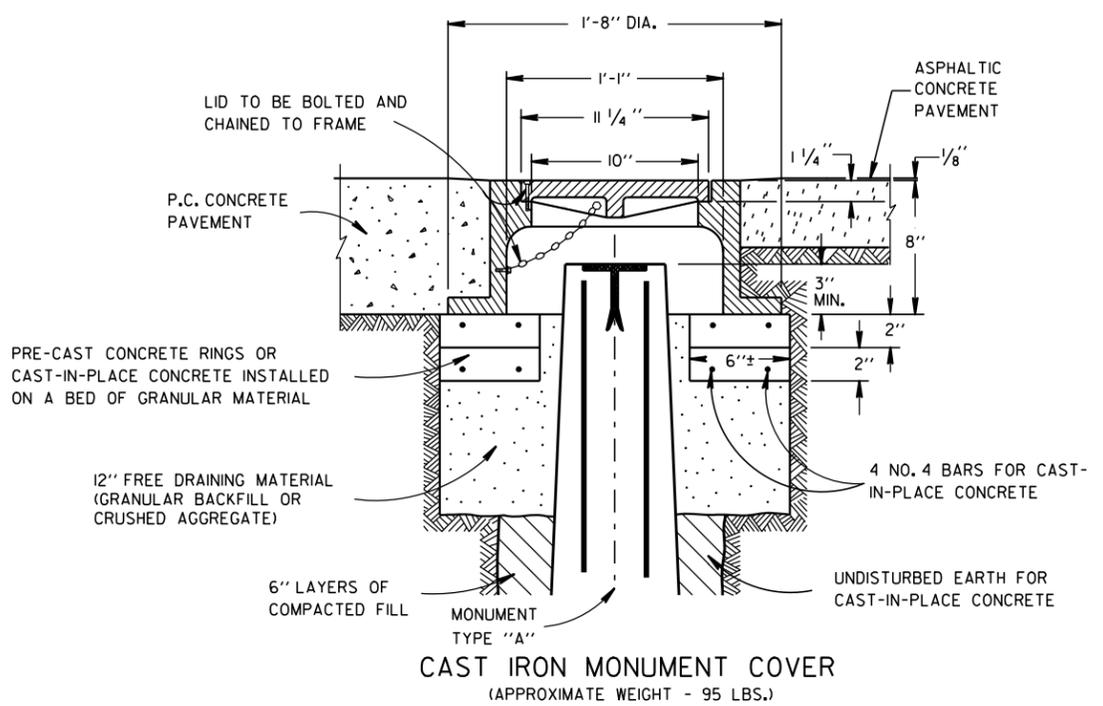
ALUMINUM MONUMENTS (INCLUDES MARKER)

GENERAL NOTES

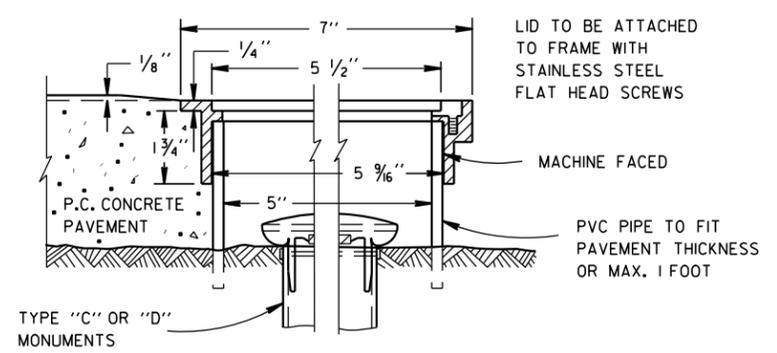
- DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.
- DETAILED DRAWINGS OF PROPOSED ALTERNATE DESIGNS FOR METAL MONUMENTS OR MONUMENT COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL.
- INSTALLED METAL MONUMENTS MUST BE EASILY DETECTED WITH A DIP NEEDLE. INSERT PERMANENT MAGNETS SHALL BE ATTACHED NEAR THE TOP AND BOTTOM OF THOSE MONUMENTS CONSTRUCTED OF A METAL ALLOY WHICH IS NOT ATTRACTIVE TO A DIP NEEDLE.
- THE CAST IRON MONUMENT COVER SHALL BE A "NON-ROCKING" TYPE. ADJUSTMENT OF THE COVER TO GRADE MAY BE ACCOMPLISHED BY THE USE OF MORTAR AND BRICK, OR BY EITHER PRECAST OR CAST-IN-PLACE REINFORCED CONCRETE GRADE RINGS.
- MONUMENTS SHALL BE LOCATED AND PLACED AT THE DIRECTION OF THE ENGINEER.
- ALUMINUM MONUMENTS AND MONUMENT COVERS SHALL BE MADE FROM AN ALUMINUM AND MAGNESIUM ALLOY AS DETERMINED BY THE MANUFACTURER.
- THE MONUMENT COVERS DETAILED ON THIS DRAWING ARE NOT EQUAL ALTERNATES. MONUMENT COVERS SHALL BE CAST IRON UNLESS ALUMINUM IS SPECIFIED ELSEWHERE IN THE CONTRACT.
- MONUMENT SHALL BE CAST-IN-PLACE CONCRETE UNLESS PRECAST CONCRETE OR ALUMINUM MONUMENTS ARE SPECIFIED IN THE CONTRACT OR PERMITTED BY THE ENGINEER.
- ① MINIMUM LENGTH SHALL BE 4'-0" FOR MONUMENTS INSTALLED IN PAVED AREAS.
- ② AN OFFICIAL COUNTY MONUMENT MARKER SUPPLIED BY A COUNTY MAY BE REQUIRED FOR SOME SECTION CORNERS AND WITNESS MONUMENTS INSTEAD OF THIS WIS DOT MARKER.



TOP VIEW



CAST IRON MONUMENT COVER (APPROXIMATE WEIGHT - 95 LBS.)



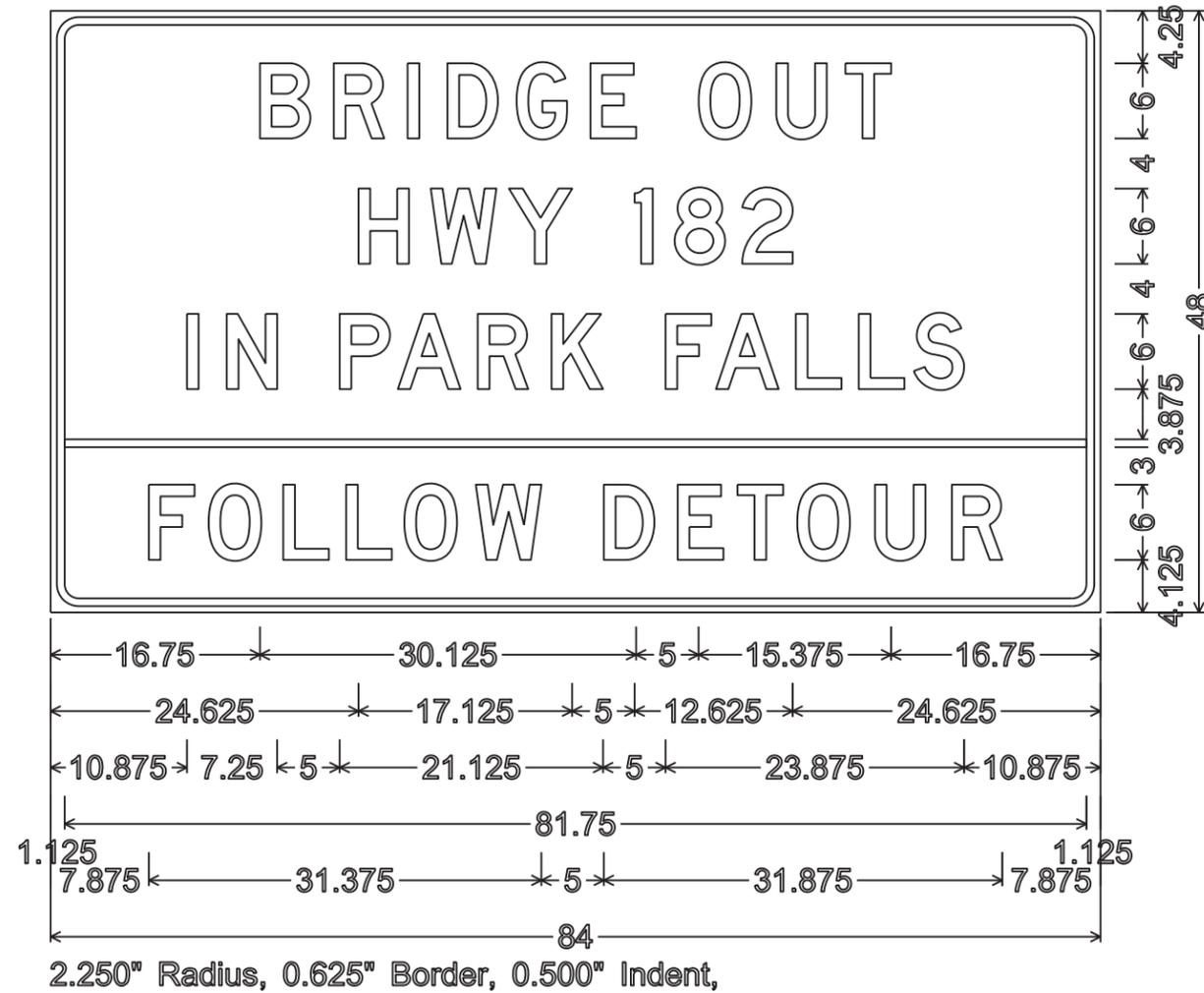
SECTION B-B SECTION A-A ALUMINUM MONUMENT COVER

(APPROXIMATE WEIGHT 2 LBS) (FOR CONCRETE PAVEMENT ONLY)

LANDMARK REFERENCE MONUMENTS AND COVERS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED	/s/ Rory L. Rhinesmith
9/22/1999	DATE
	CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

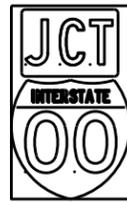
NOTES

1. All Signs are Type II - Type F Reflective
2. Color:  
Background - Orange  
Message - Black
3. Message Series - D

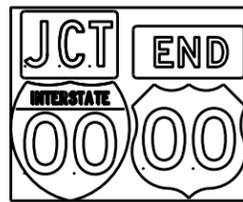


7

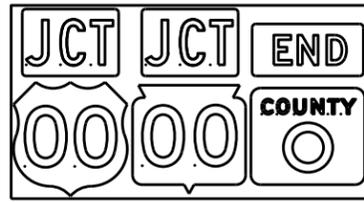
**TYPICAL ASSEMBLIES**



J1-1



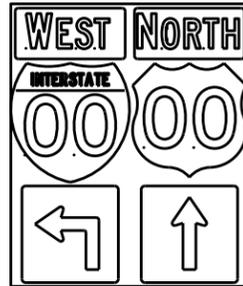
J1-2



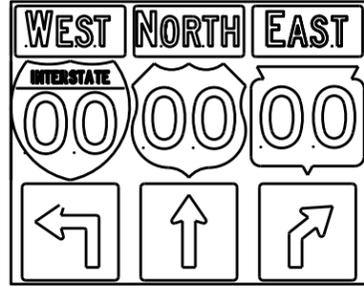
J1-3



J2-1



J2-2



J2-3

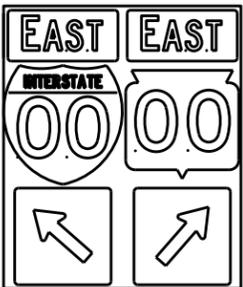


JV

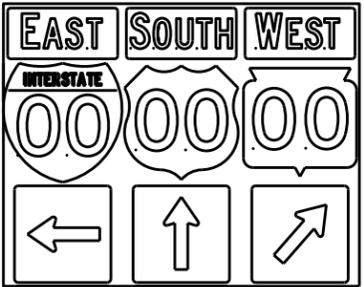
(Typical Vertical J-Assembly  
See Note 10 and 11)



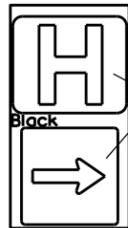
J3-1



J3-2



J3-3

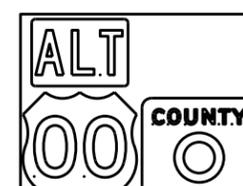


JH-1

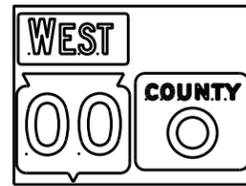
Blue Background



J4-1

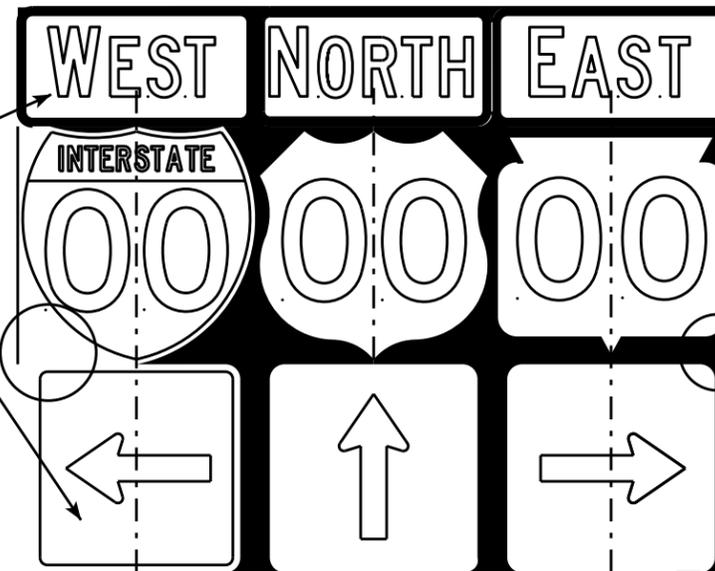
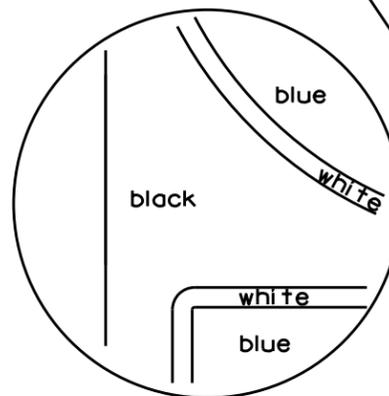


J4-2



J4-2

[blue background with interstate]



black

white

[black background]

**ROUTE MARKERS & COMPONENTS  
IN TYPICAL ASSEMBLIES**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

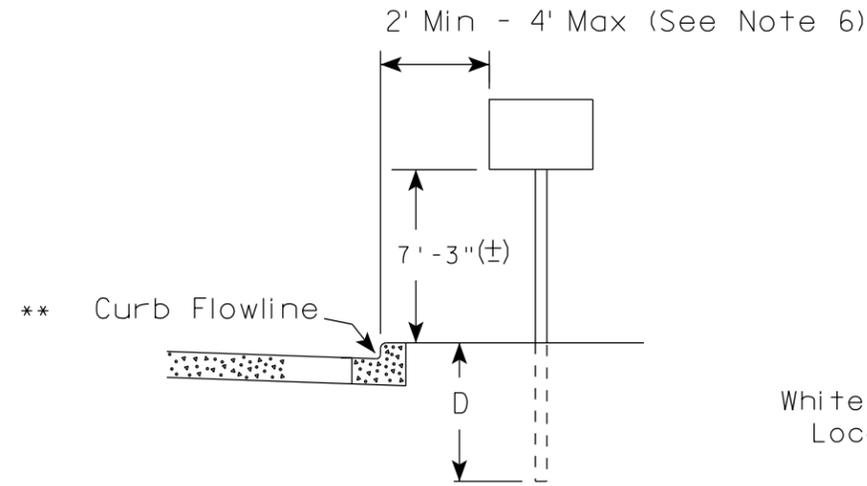
DATE 2/06/14 PLATE NO. A2-1S.8

- NOTES**
- Signs are Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
  - Color:  
Background - Black Non-reflective  
Message - see Note 5
  - Message Series - See Note 5
  - Corners shall be square or rounded if base material is plywood. If base material is metal the corners shall be rounded.
  - The colors and message spacing on each marker shall be according to the applicable route marker panel specifications.
  - Certain marker heads require the component pieces to be the same color. As an example, all the components used with an MI-1 Interstate marker shall be blue.
  - Single panel j-assemblies shall only be used with route marker shields that are same size. If the route marker shields are different size use multiple piece component.
  - Route assemblies that have 24 inch route shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have one horizontal splice between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 inches or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
  - Route assemblies that have 36 inch shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have two horizontal splices. One horizontal splice shall be between the cardinal direction and route shields and the other horizontal splice shall be between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
  - All Vertical J Assemblies are given a Sign Code of JV
  - For JV Assemblies that have a mixture of Interstate and non Interstate shields, arrows and cardinals shall be white on blue.

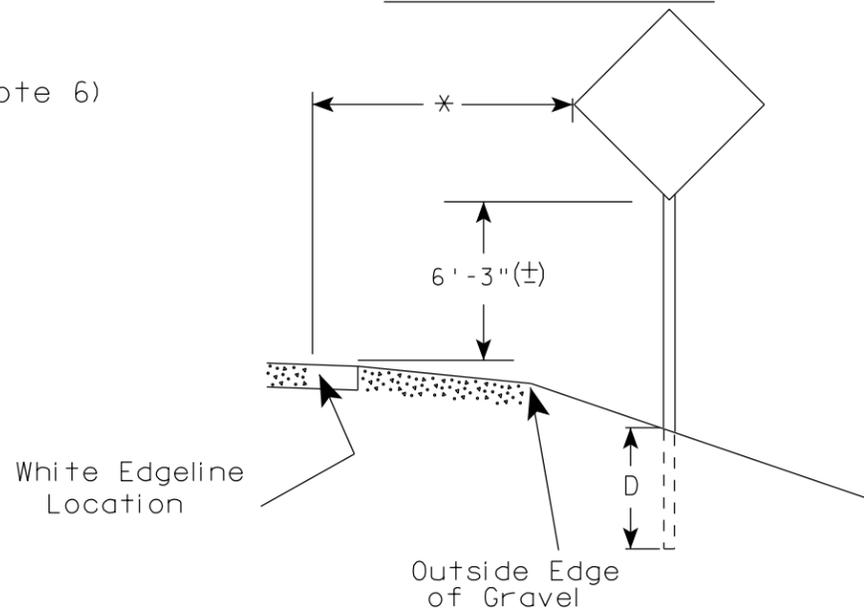
7

7

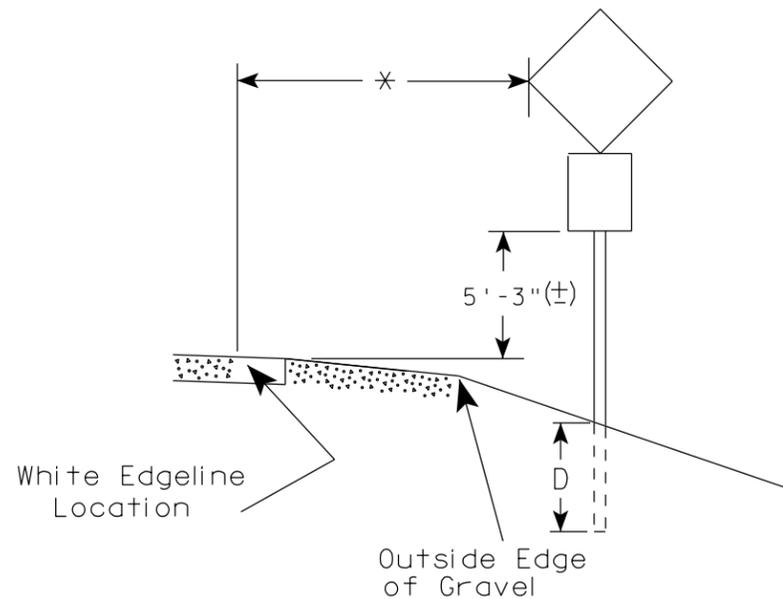
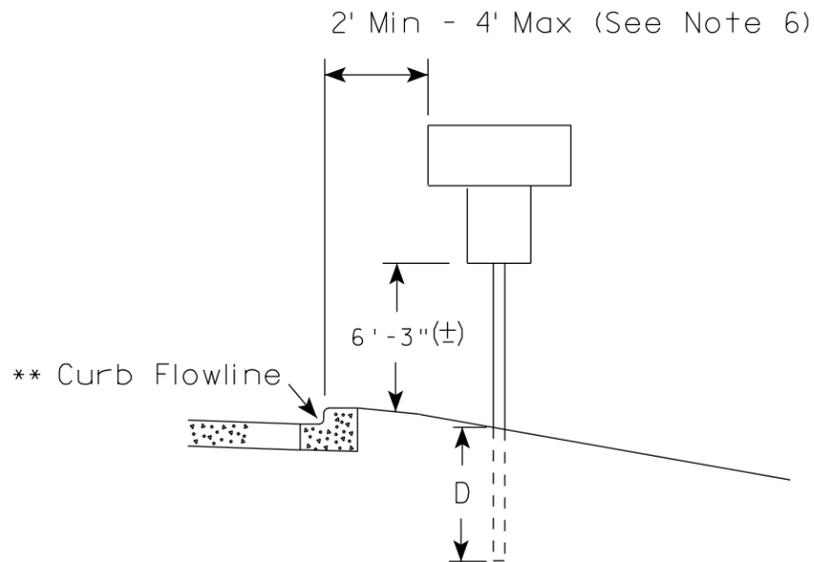
URBAN AREA



RURAL AREA (See Note 2)



URBAN AREA



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

✖✖ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

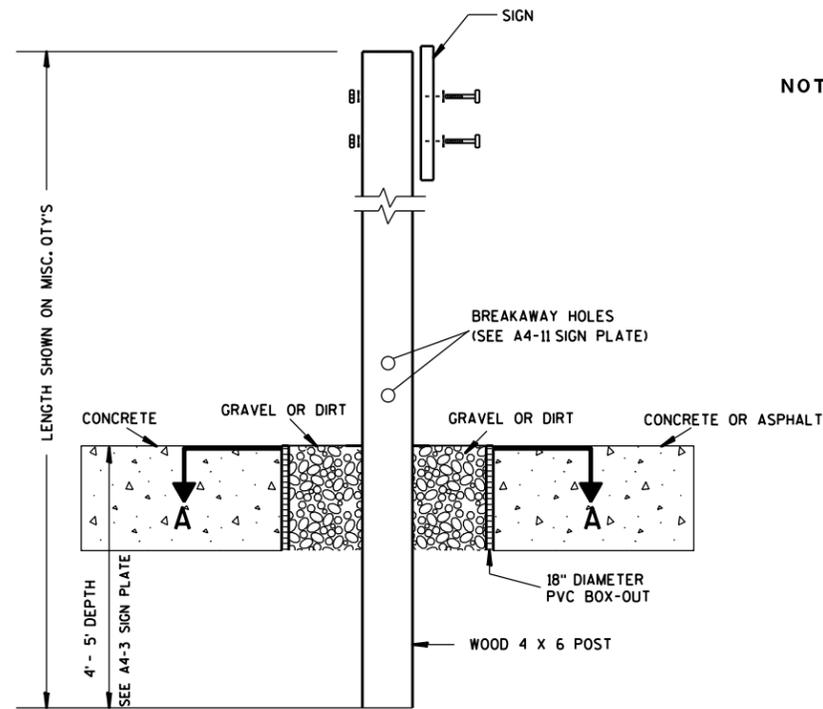
\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

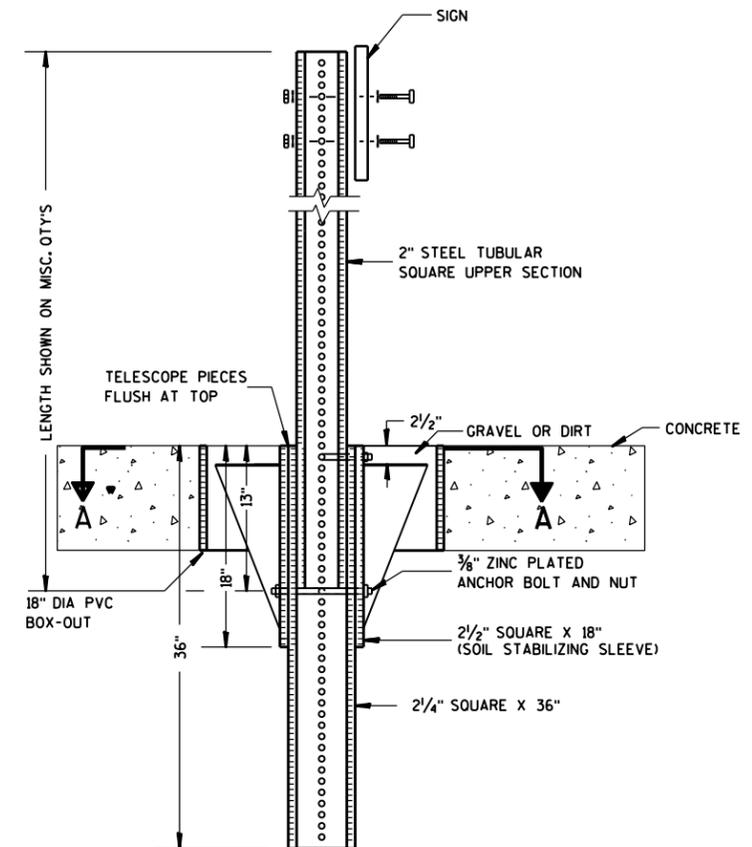
DATE 7/23/15 PLATE NO. A4-3.20



**ELEVATION VIEW**

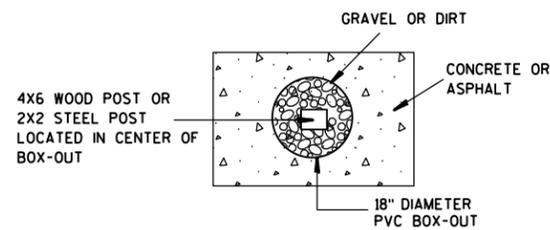
**DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT**

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
  2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
  3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



**ELEVATION VIEW**

**DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT**



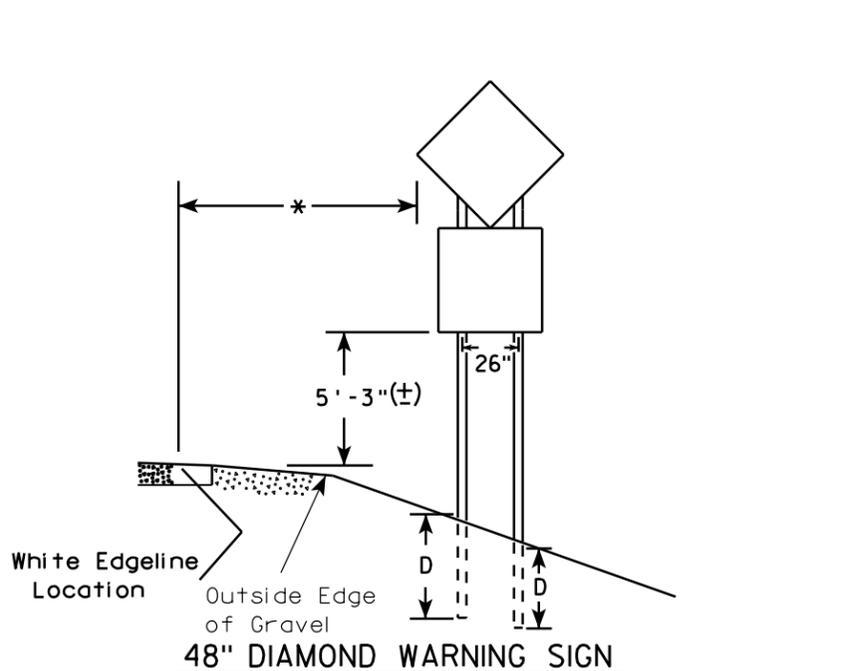
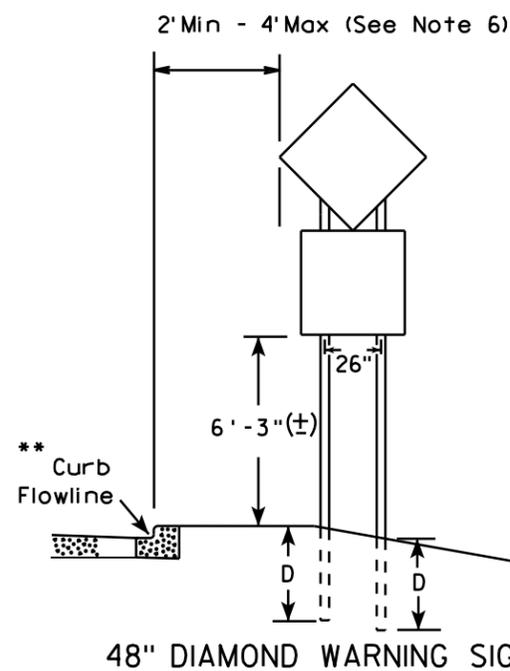
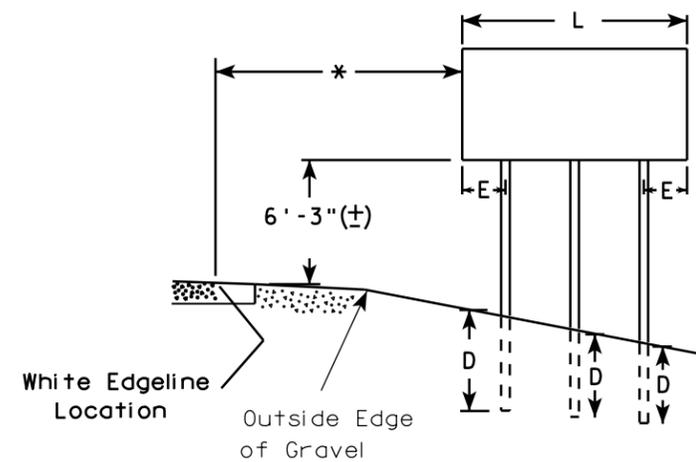
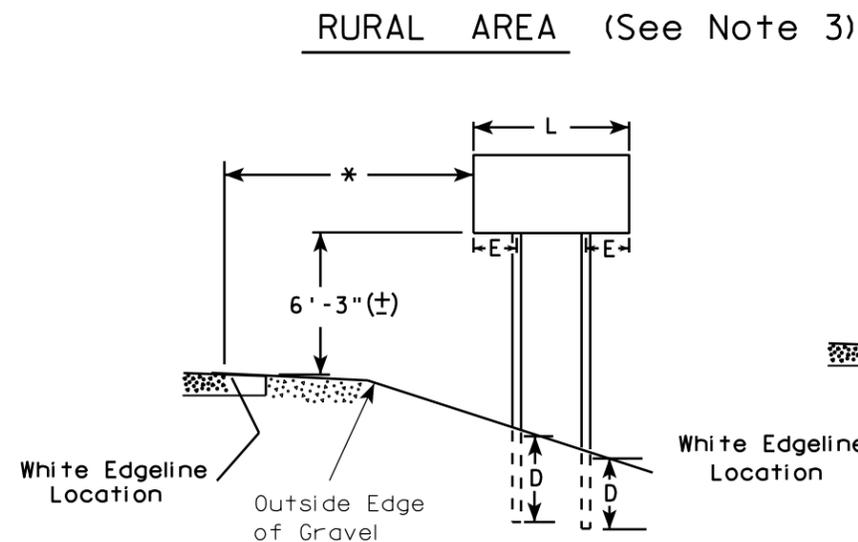
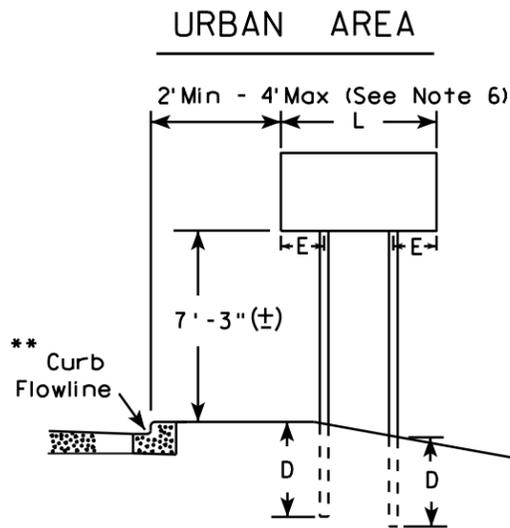
**PLAN VIEW**

**FOR NEW CONCRETE/ ASPHALT INSTALLATIONS**

<b>SIGN POST BOX-OUTS A4-3B</b>	
<small>WISCONSIN DEPT OF TRANSPORTATION</small>	
APPROVED <i>Matthew R Rauch</i> <small>for State Traffic Engineer</small>	
<small>DATE 1/27/14</small>	<small>PLATE NO. A4-3B.1</small>

**GENERAL NOTES**

- For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
- See tables below for required number of posts.
- For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
- The (±) tolerance for mounting height is 3 inches.
- Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
- The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).



\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

\*\* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\*\*\* See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 120" less than 168"	12"

SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)	
L	E
168" and greater	12"

**POST EMBEDMENT DEPTH**

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

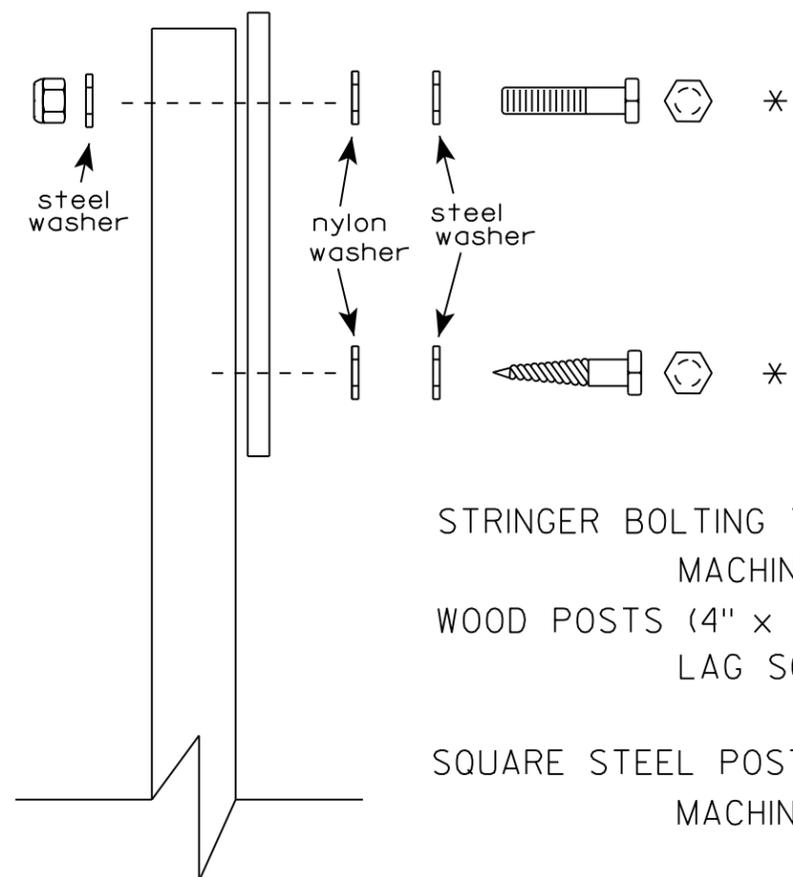
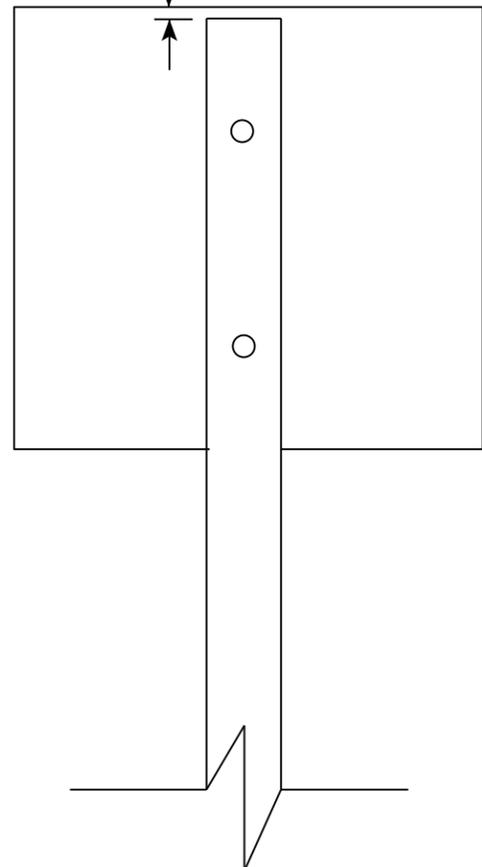
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-4.14

1"± 1/2"

SIGN SHALL BE MOUNTED TO PROJECT ABOVE THE TOP OF THE POST



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)

MACHINE BOLTS - 5/16" X 1-3/4" Length w/ lock nuts

WOOD POSTS (4" x 4" or 4" x 6")

LAG SCREWS - 3/8" X 3" (NO STRINGERS ON BACK OF SIGN)  
3/8" X 4" (STRINGERS ON BACK OF SIGN)

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)  
3/8" X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)

RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON

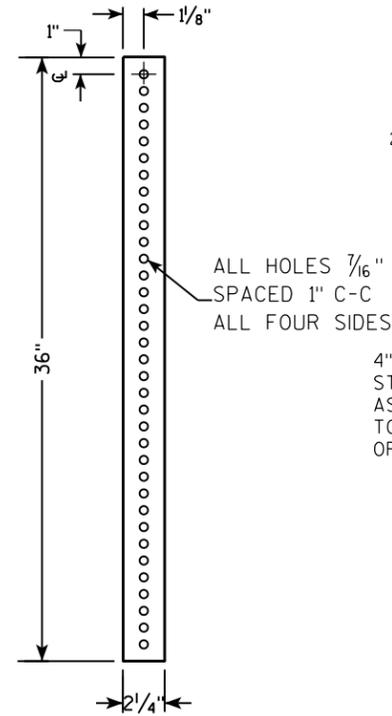
\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

7

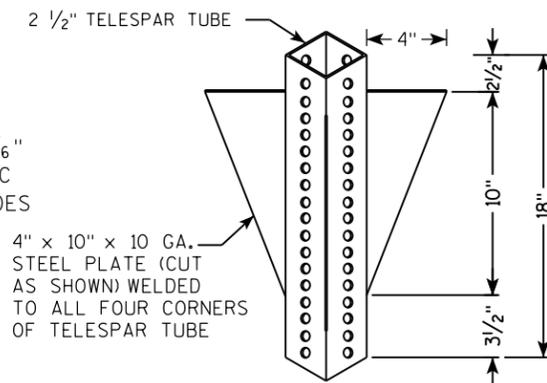
ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 8/11/16	PLATE NO. A4-8.8

**TELESCOPIC TUBING ANCHORS  
TWO PIECE SYSTEM**

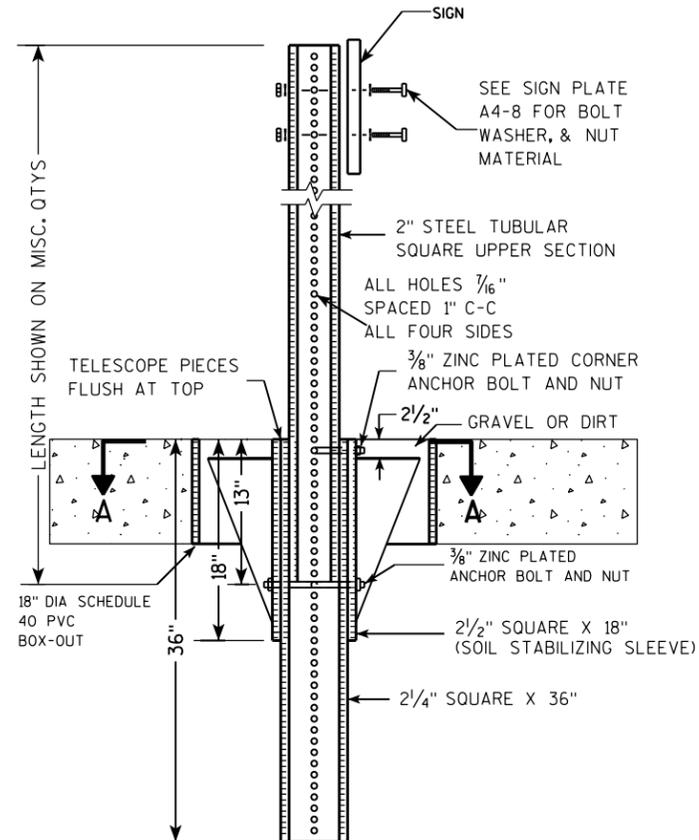
2 1/4" SQUARE  
12 GAUGE  
PERFORATED  
GALVANIZED FINISH



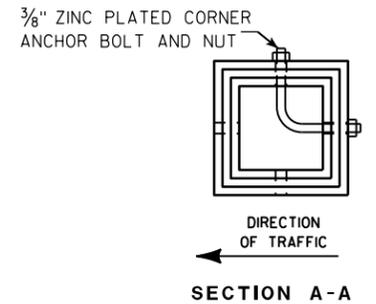
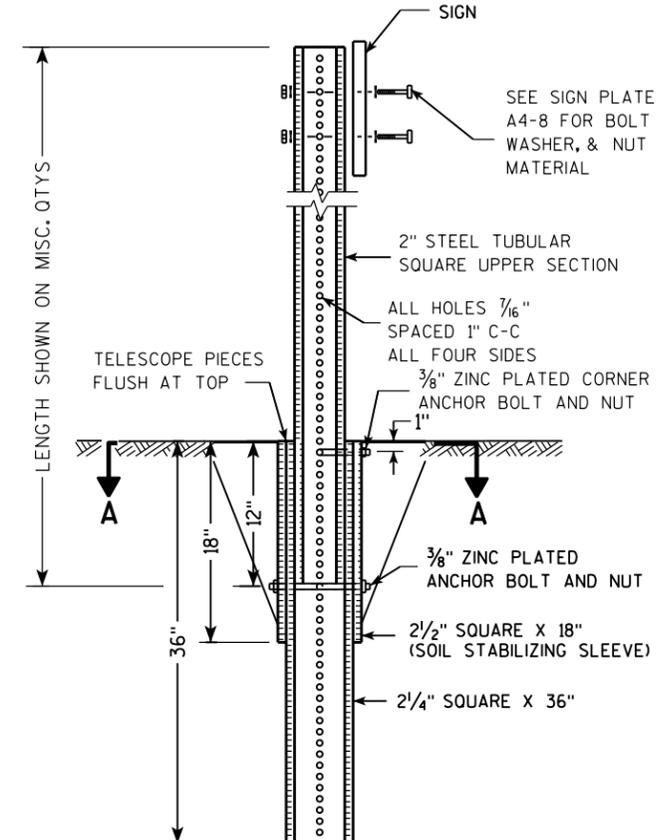
2 1/2" SQUARE  
12 GAUGE  
OMNI-DIRECTIONAL  
PERFORATED  
SOIL STABILIZING SLEEVE  
GALVANIZED FINISH



**DETAIL OF TUBULAR STEEL SIGN POST  
(IN POURED CONCRETE OR ASPHALT)**



**DETAIL OF TUBULAR STEEL SIGN POST  
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)**



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

**TUBULAR STEEL  
SIGN POST  
A4-9**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

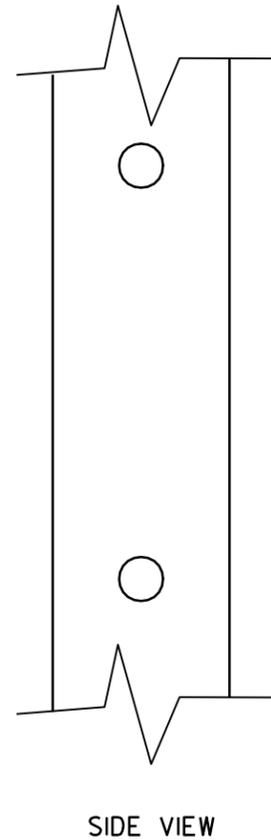
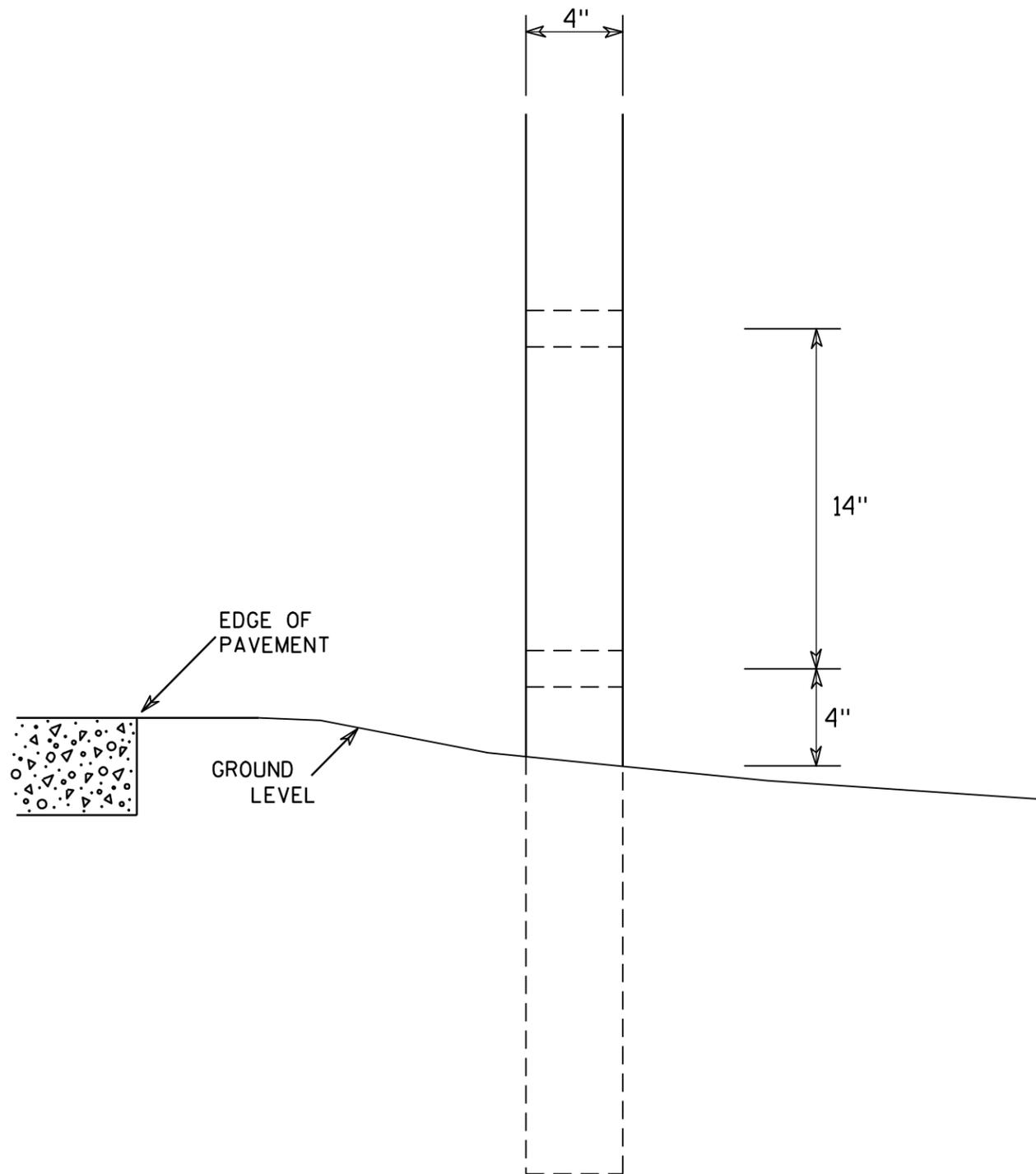
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

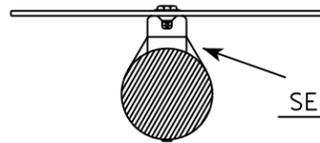
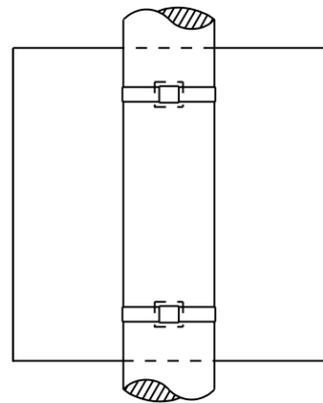
7

7

4 X 6 WOOD POST MODIFICATIONS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Chester J. Spang</i> for State Traffic Engineer
DATE 3/27/97	PLATE NO. A4-11.2

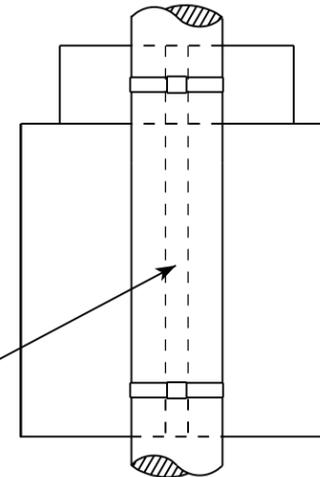
# BANDING

SINGLE SIGN

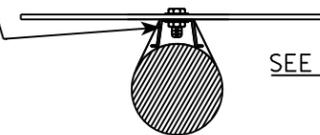


SEE DETAIL A

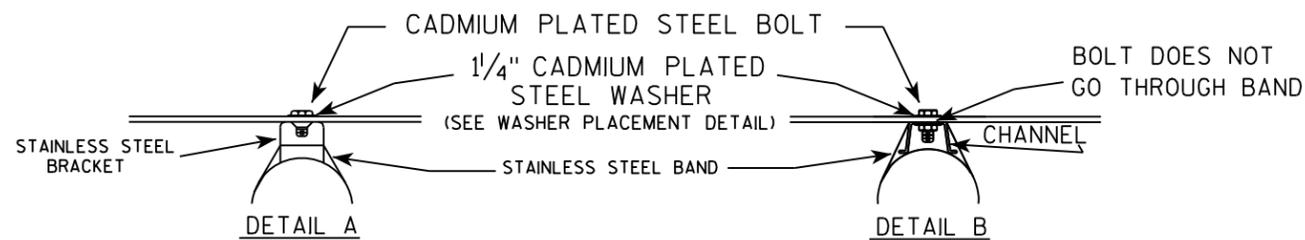
"J" ASSEMBLY



CHANNEL  
SEE TYPICAL PANEL  
INSTALLATION SHEET



SEE DETAIL B



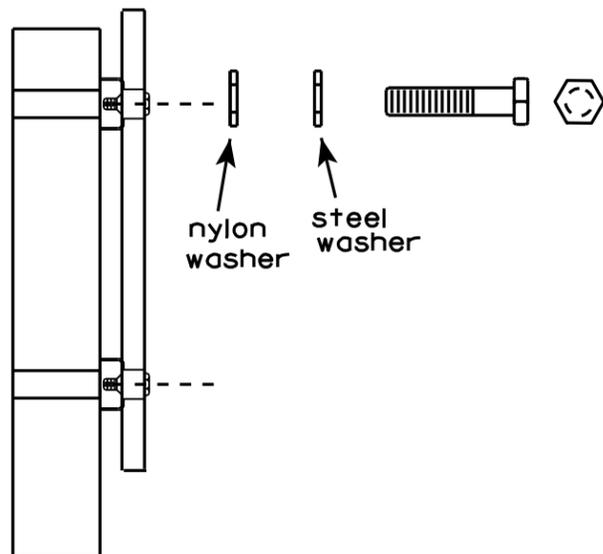
DETAIL A

DETAIL B

GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.

WASHER PLACEMENT



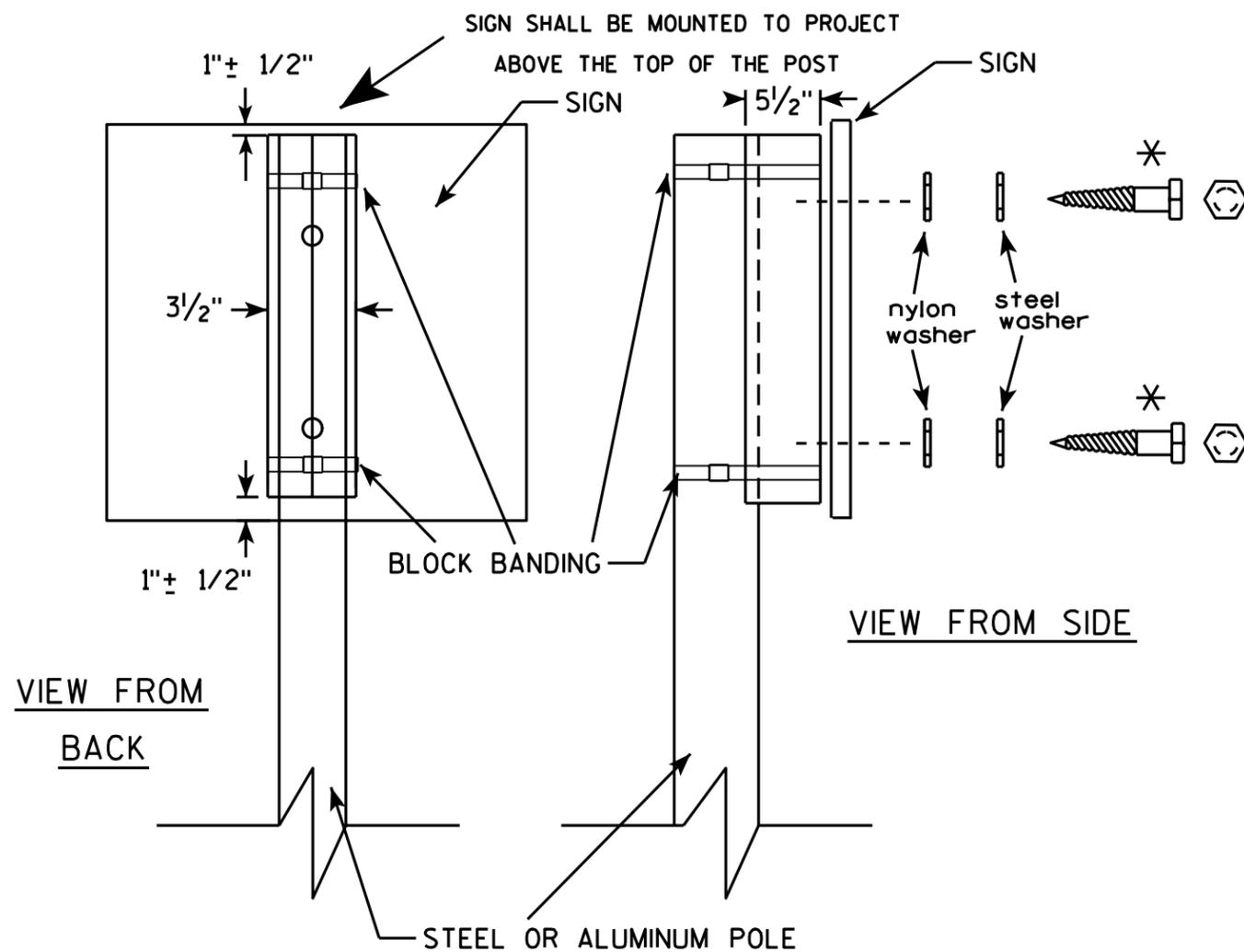
WASHERS (ALL POSTS) -  
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON  
FOR ALL TYPE H SIGNS

STANDARD SIGN  
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

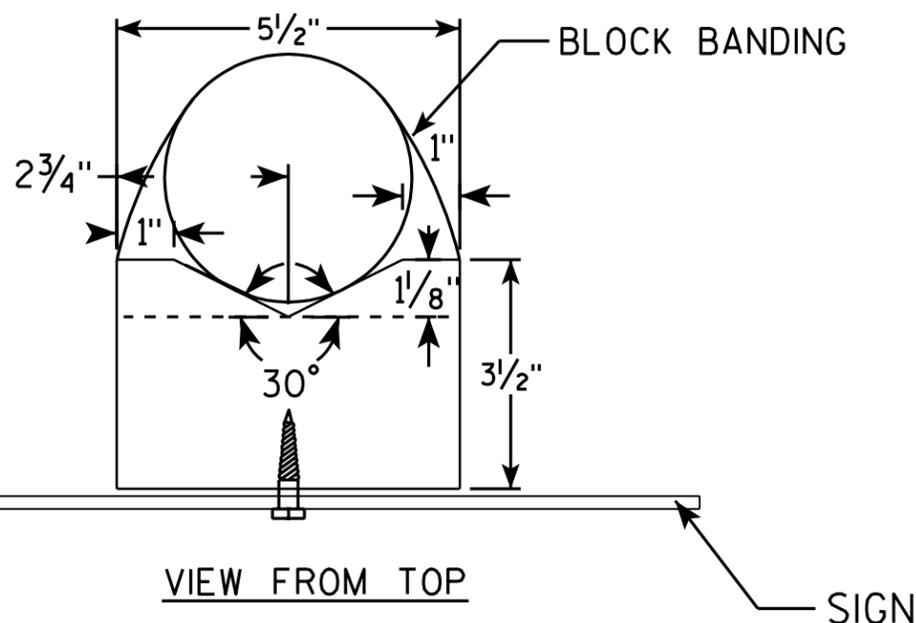
DATE 8/16/13 PLATE NO. A5-9.3



GENERAL NOTES

1. WOOD 4"x6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, 3/4" WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D, or
  - b. Cadmium plated in accordance with ASTM Designation : B 766 TYPE 3, Class 12, or
  - c. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE 1/4" O.D. X 3/8" I.D. X 1/16"
8. NYLON WASHERS SHALL BE 1/4" O.D. X 3/8" I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE 3/8" X 2 1/2"

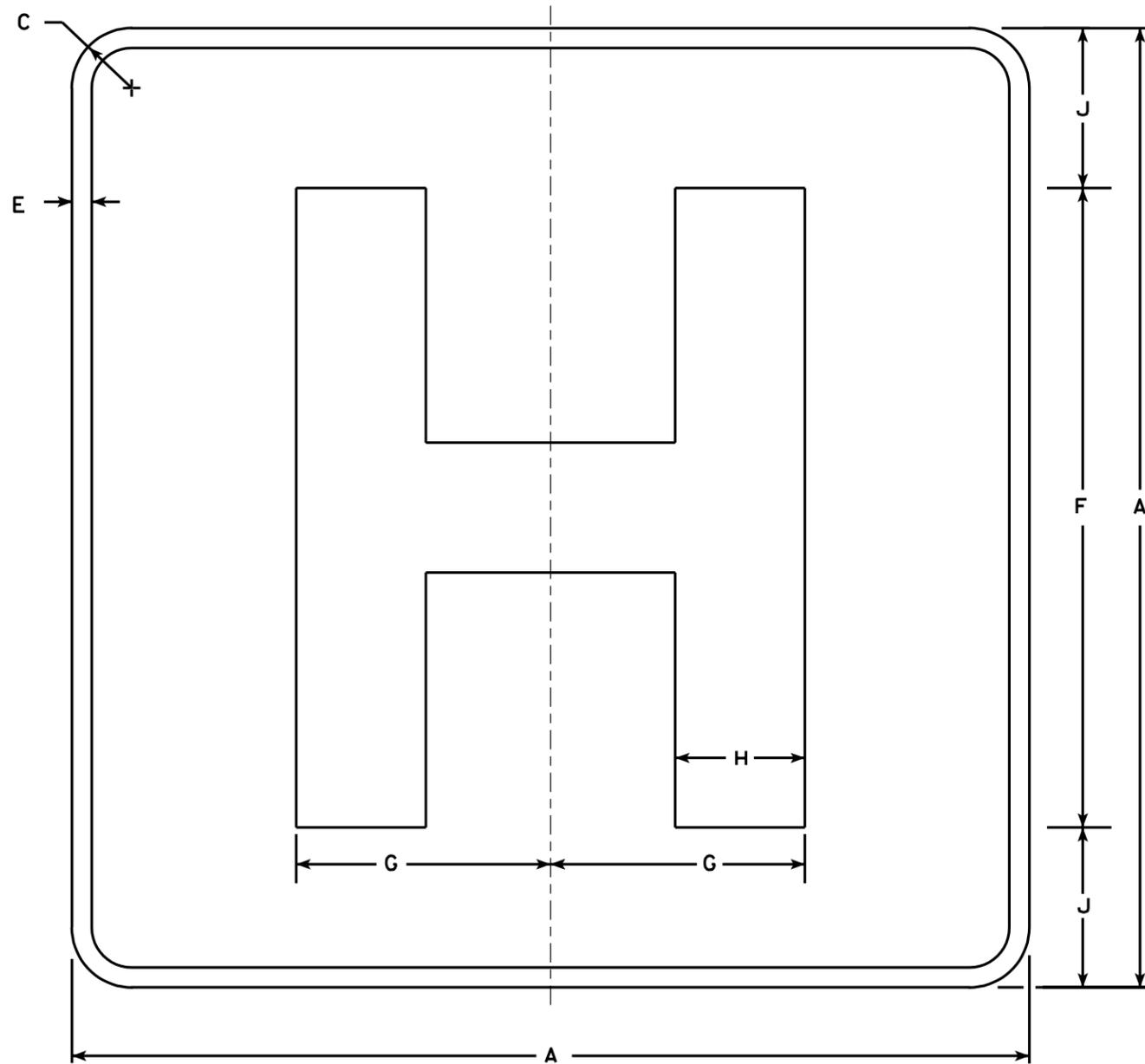


BLOCK BANDING DETAIL  
( V-BLOCK OPTION )

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 7/12/07 PLATE NO. A5-10.1



D9-2

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Blue  
Message - White - Type H Reflective
3. Message Series - E Modified
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

Metric equivalent for this sign is:

SIZE	
1	450 mmX 450 mm
2	600 mmX 600 mm
3	900 mmX 900 mm
4	X
5	X

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18		1 1/8		1/2	12	4 3/4	2 3/8		3																	4.0
2	24		1 1/2		1/2	16	6 3/8	3 1/4		4																	4.0
3	36		2 1/4		3/4	24	9 1/2	4 7/8		6																	9.0
4																											
5																											

STANDARD SIGN  
D9-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J Spang*  
for State Traffic Engineer

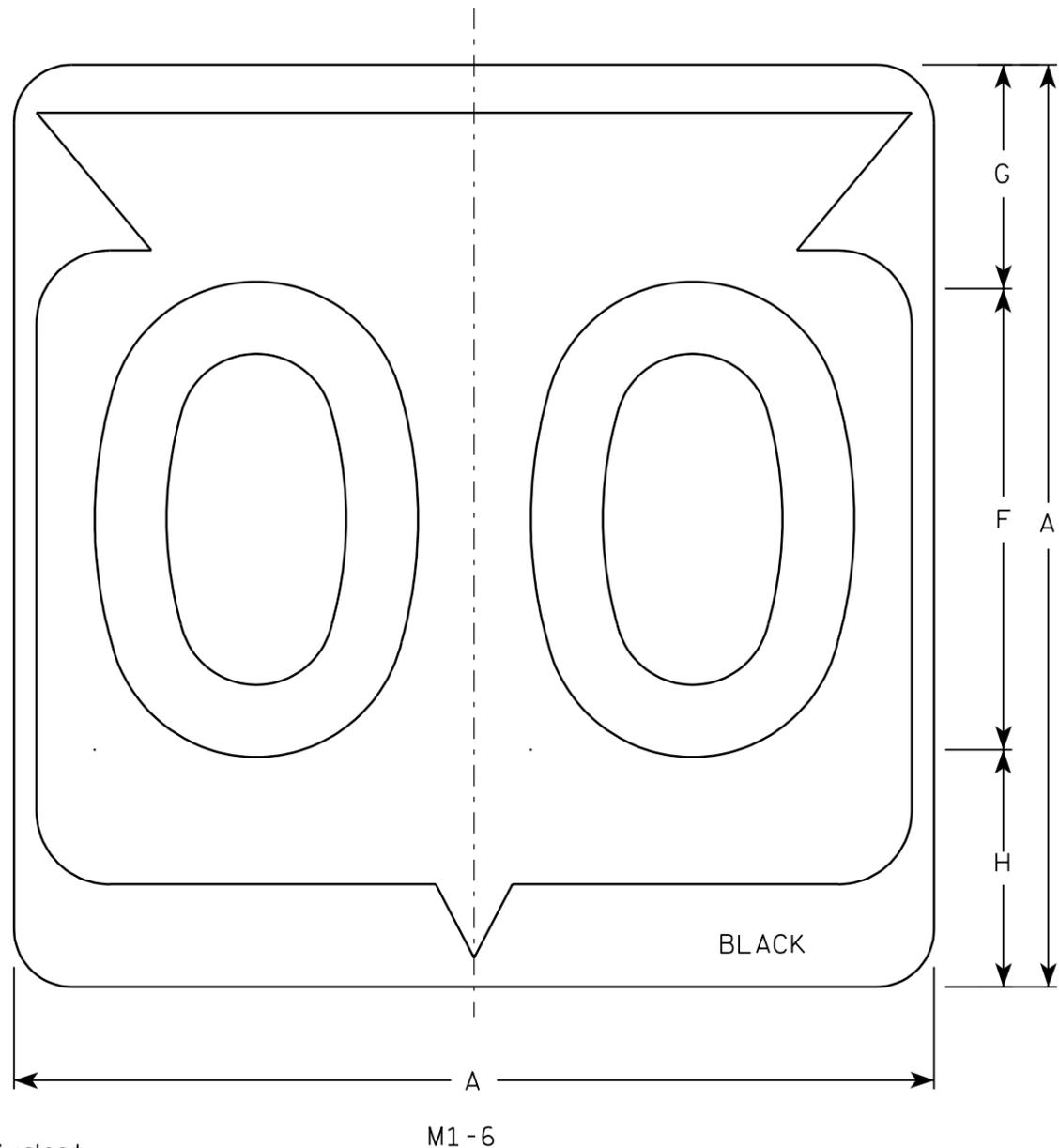
DATE 1/15/02

PLATE NO. D9-2.4

PROJECT NO:

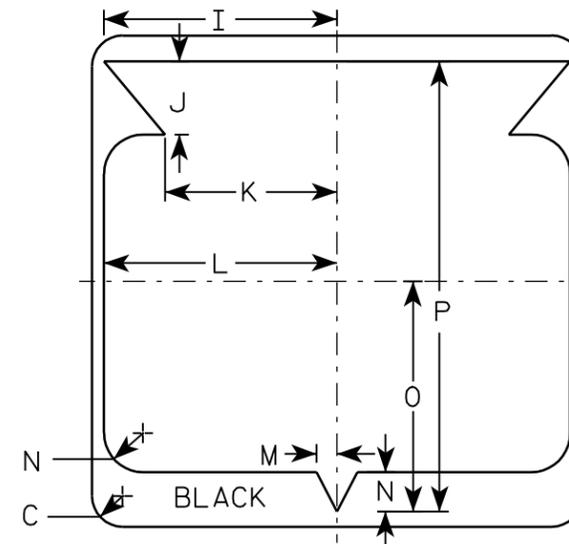
SHEET NO:

E



NOTES

1. Sign is Type II - See Note 6 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White & Black - See Note 6  
Message - Black
3. Message Series - See note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate Series numerals and adjust spacing as per plate A10-1.
6. Permanent Signs  
Background - Type H Reflective  
Detour or temporary Signs  
Background - Reflective



Metric equivalent for this sign is:

SIZE	
1	
2	600 mm X 600 mm
3	900 mm X 900 mm
4	900 mm X 900 mm
5	900 mm X 900 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m <sup>2</sup>
1																												
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0	.36
3	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81
4	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81
5	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81

STATE ROUTE MARKER  
M1-6 FOR ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

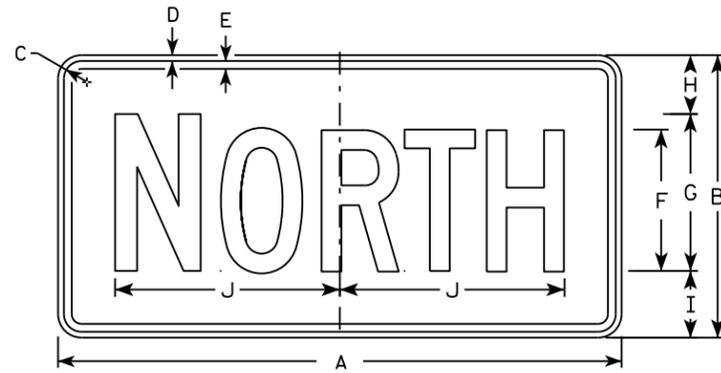
APPROVED *Chester J. Spang*  
for State Traffic Engineer

DATE 3/20/02 PLATE NO. M1-6.9

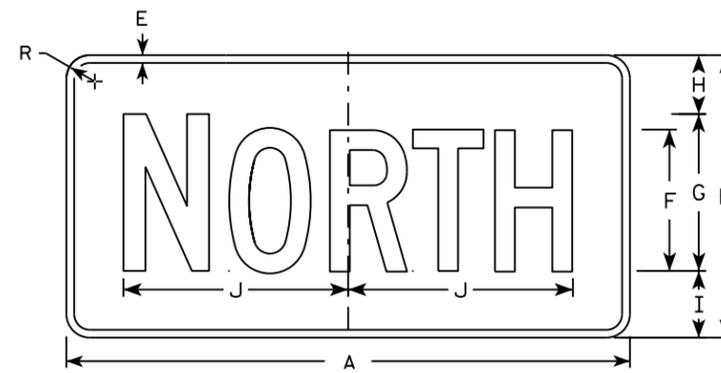
PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**

NOTES

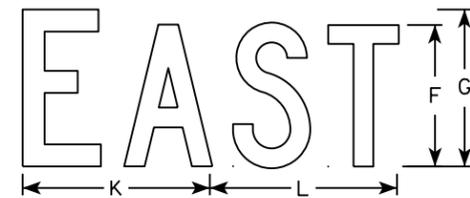
- All Signs Type II - Type H
- Color:
  - Background - See note 5
  - Message - See note 5
- Message Series - C
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M3-1 thru M3-4 Background - White  
 Message - Black  
 MB3-1 thru MB3-4 Background - Blue  
 Message - White  
 MK3-1 thru MK3-4 Background - Green  
 Message - White  
 MM3-1 thru MM3-4 Background - White  
 Message - Green  
 MN3-1 thru MN3-4 Background - Brown  
 Message - White  
 MP3-1 thru MP3-4 Background - White  
 Message - Blue
- Note the first letter of each direction is larger than the remainder of the message.



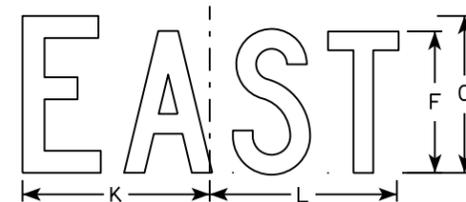
M3-1  
MM3-1  
MP3-1



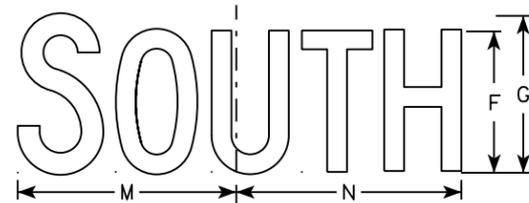
MB3-1  
MK3-1  
MN3-1



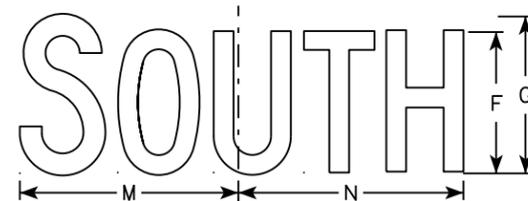
M3-2  
MM3-2  
MP3-2



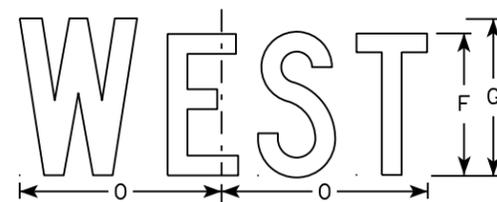
MB3-2  
MK3-2  
MN3-2



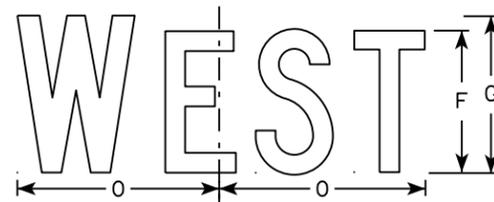
M3-3  
MM3-3  
MP3-3



MB3-3  
MK3-3  
MN3-3



M3-4  
MM3-4  
MP3-4



MB3-4  
MK3-4  
MN3-4

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
4	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
5	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5

STANDARD SIGNS  
M3-1 thru M3-4  
SERIES

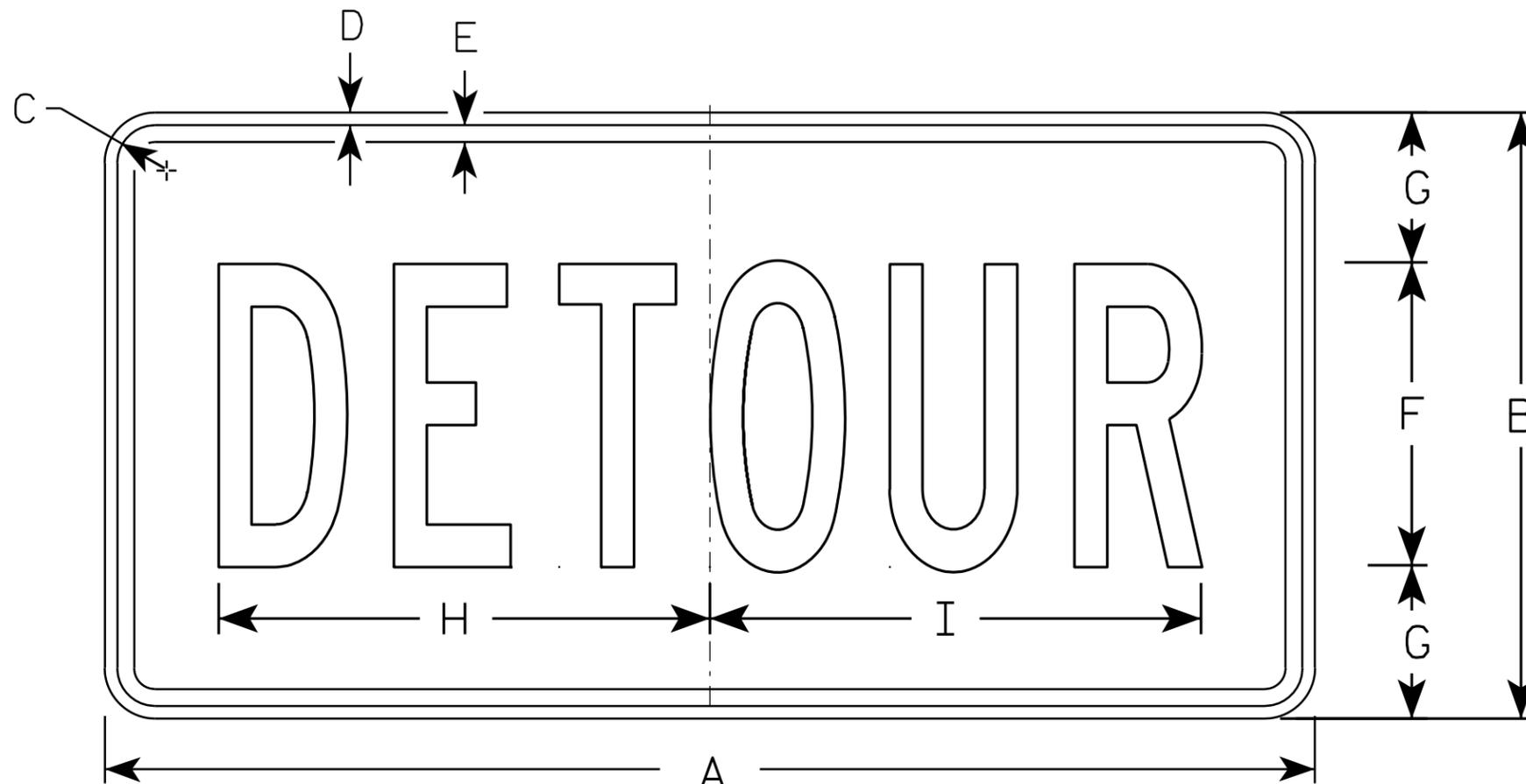
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M3-1.14

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Orange  
Message - Black
3. Message Series - B
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



M4-8

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	3	10	10 1/4																		2.0
3	36	18	1 1/8	3/8	1/2	9	4 1/2	14 5/8	14 1/2																		4.5
4																											
5																											

**STANDARD SIGN**  
**M4-8**

WISCONSIN DEPT OF TRANSPORTATION

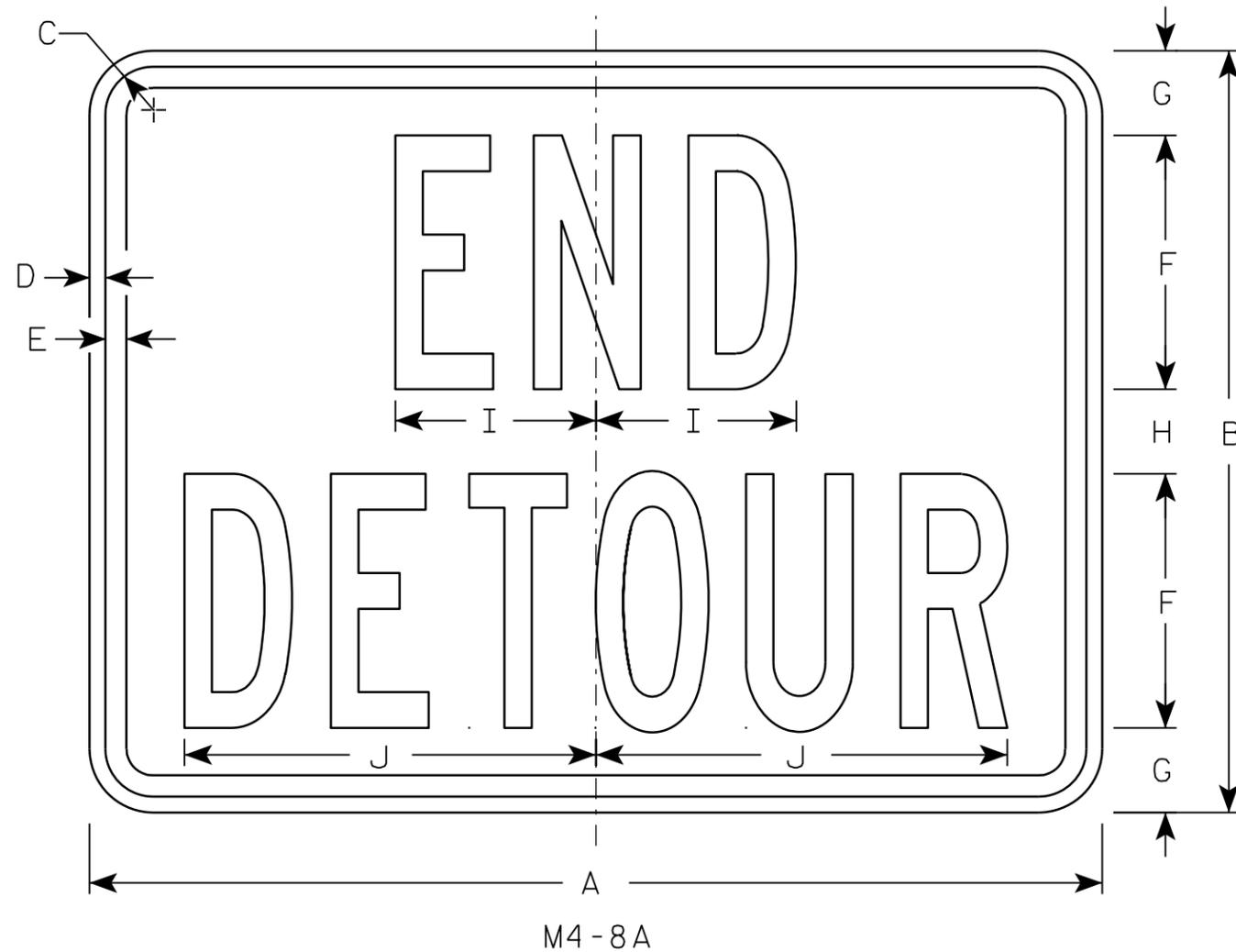
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 11/10/10 PLATE NO. M4-8.2

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Orange  
Message - Black
3. Message Series - B
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	18	1 1/8	3/8	1/2	6	2	2	4 3/4	9 3/4																	3.0
3	30	24	1 1/8	3/8	1/2	8	2 1/2	3	6 3/4	13																	5.0
4																											
5																											

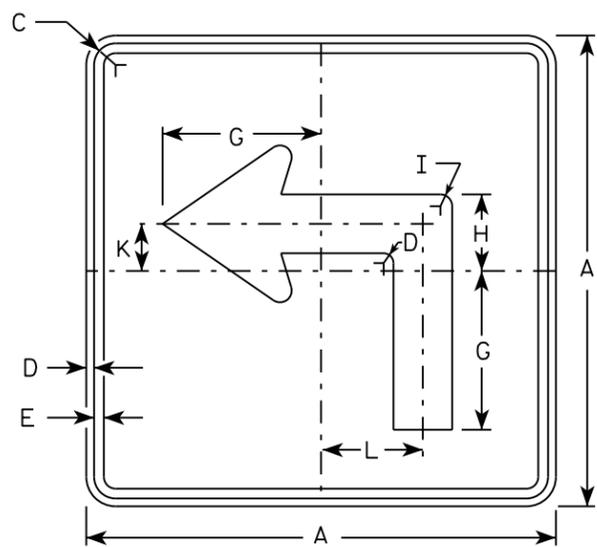
STANDARD SIGN  
M4-8A

WISCONSIN DEPT OF TRANSPORTATION

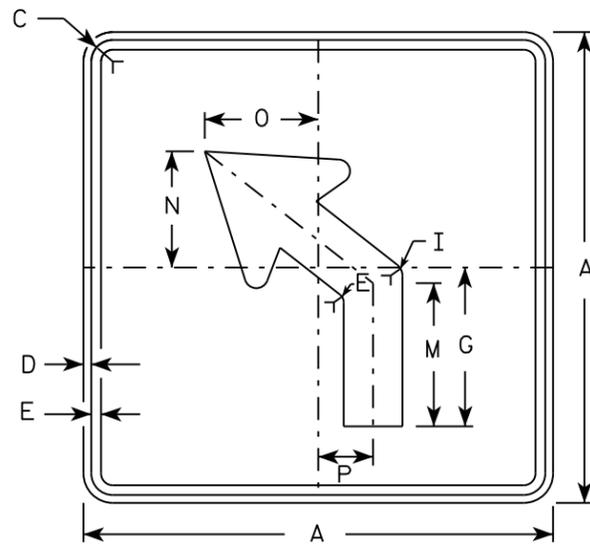
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 3/9/11 PLATE NO. M4-8A.2

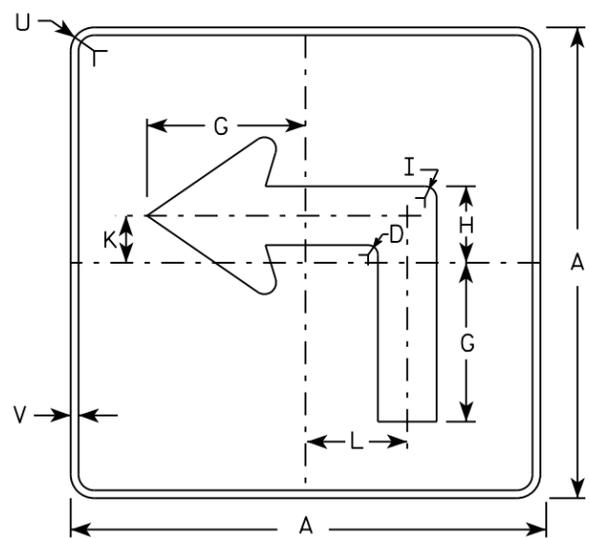
PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**



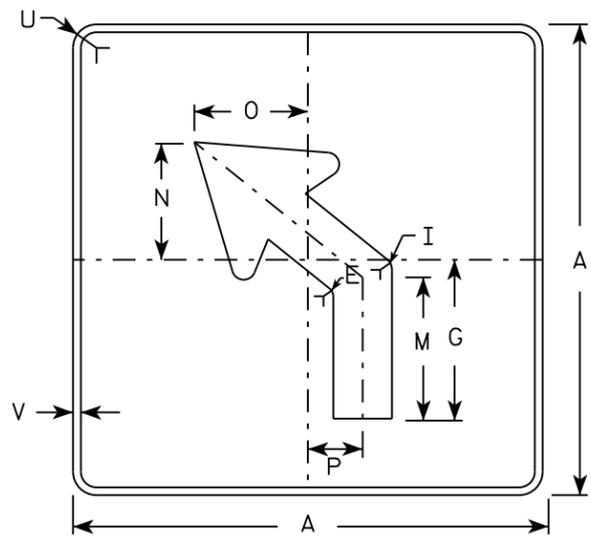
M5-1L  
MM5-1L  
M05-1L  
MP5-1L



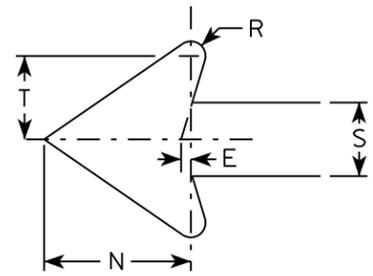
M5-2L  
MM5-2L  
M05-2L  
MP5-2L



MB5-1L  
MK5-1L  
MN5-1L  
MR5-1L



MB5-2L  
MK5-2L  
MN5-2L  
MR5-2L



NOTES

- Signs are Type II - Type H reflective except as shown
- Color:
  - Background - See note 4
  - Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M5-1 and M5-2 Background - White  
Message - Black
  - MB5-1 and MB5-2 Background - Blue  
Message - White
  - MK5-1 and MK5-2 Background - Green  
Message - White
  - MM5-1 and MM5-2 Background - White  
Message - Green
  - MN5-1 and MN5-2 Background - Brown  
Message - White
  - M05-1 and M05-2 Background - Orange - Type F Reflective  
Message - Black
  - MP5-1 and MP5-2 Background - White - Type H Reflective  
Message - Blue
  - MR5-1 and MR5-2 Background - Brown  
Message - Yellow
- M5-1R same as M5-1L except arrow points right.
- M5-2R same as M5-2L except arrow tilts right.

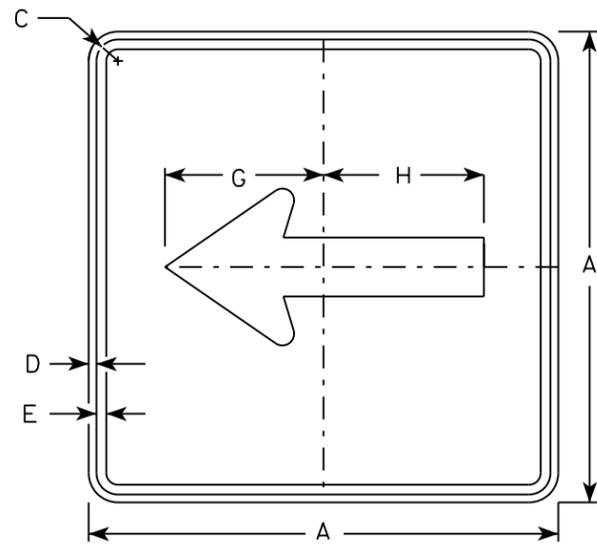
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25

STANDARD SIGN  
M5-1 & M5-2

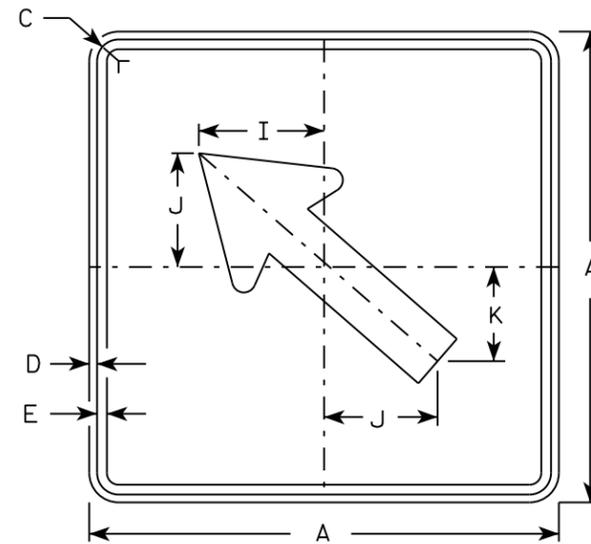
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

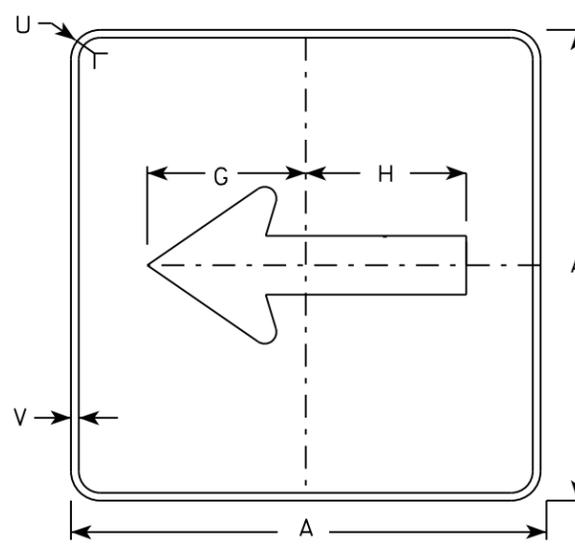
DATE 10/15/15 PLATE NO. M5-1.13



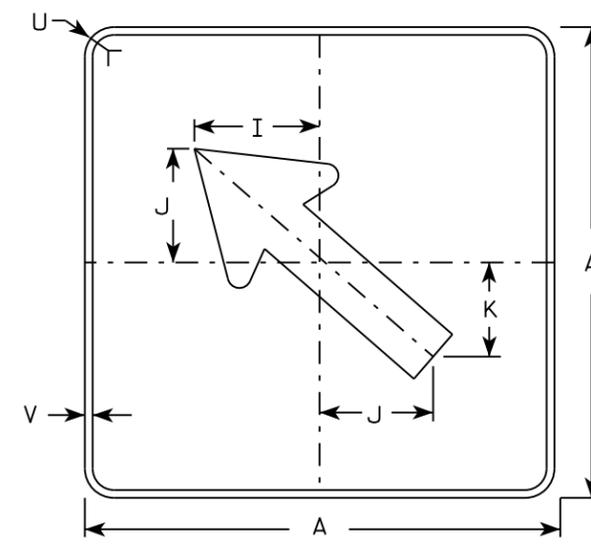
M6-1  
MM6-1  
M06-1  
MP6-1



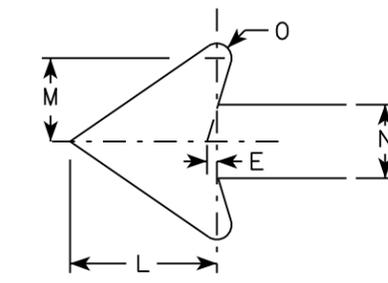
M6-2  
MM6-2  
M06-2  
MP6-2



MB6-1  
MK6-1  
MN6-1  
MR6-1



MB6-2  
MK6-2  
MN6-2  
MR6-2



NOTES

- Signs are Type II - Type H except as Shown
- Color:  
Background - See note 4  
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-1 and M6-2 Background - White  
Message - Black  
MB6-1 and MB6-2 Background - Blue  
Message - White  
MK6-1 and MK6-2 Background - Green  
Message - White  
MM6-1 and MM6-2 Background - White  
Message - Green  
MN6-1 and MN6-2 Background - Brown  
Message - White  
M06-1 and M06-2 Background - Orange - Type F Reflective  
Message - Black  
MP6-1 and MP6-2 Background - White  
Message - Blue  
MR6-1 and MR6-2 Background - Brown  
Message - Yellow

7

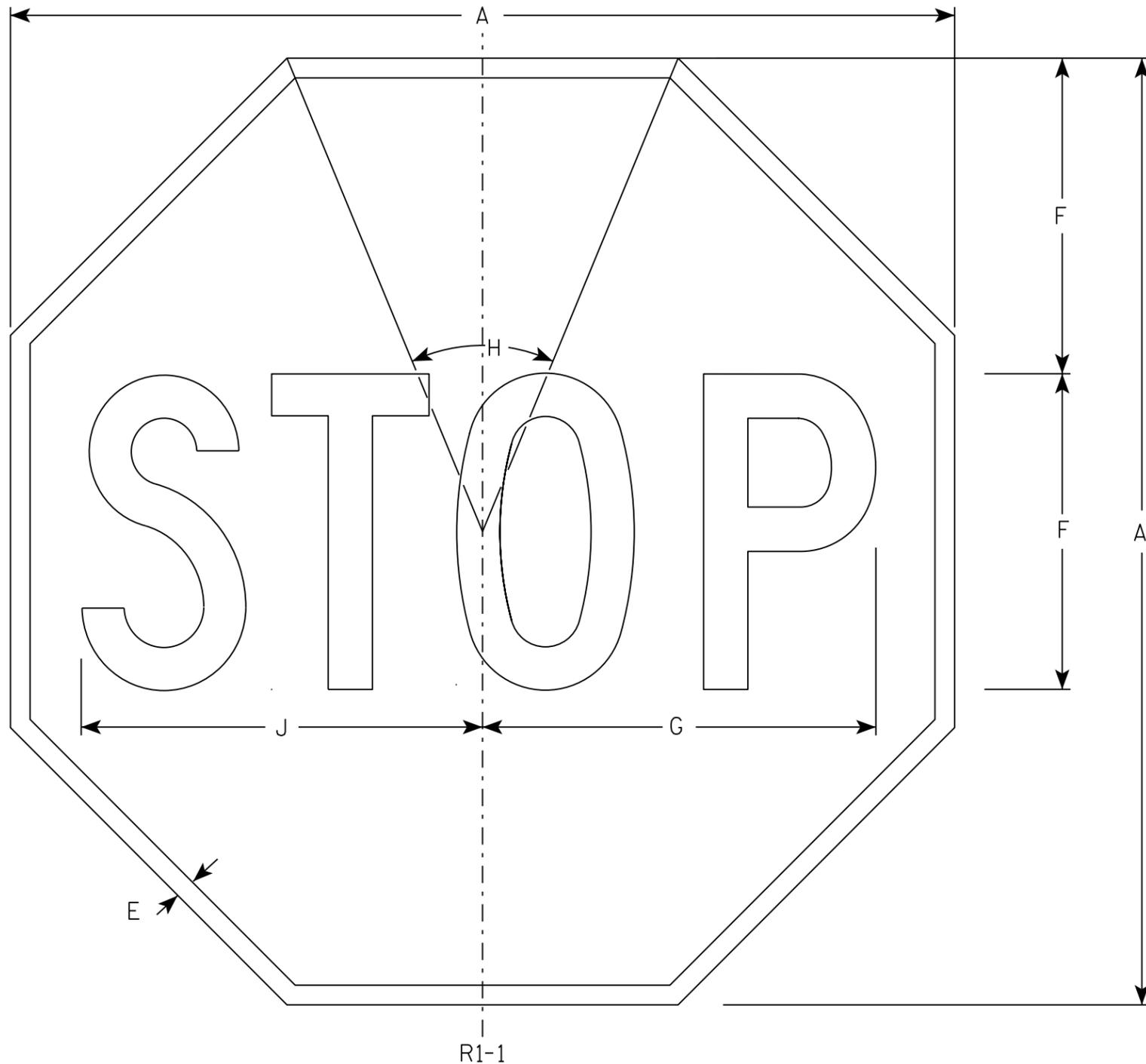
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

STANDARD SIGN  
M6-1 & M6-2  
SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M6-1.15



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Red  
Message - White
3. Message Series - C

7

R1-1

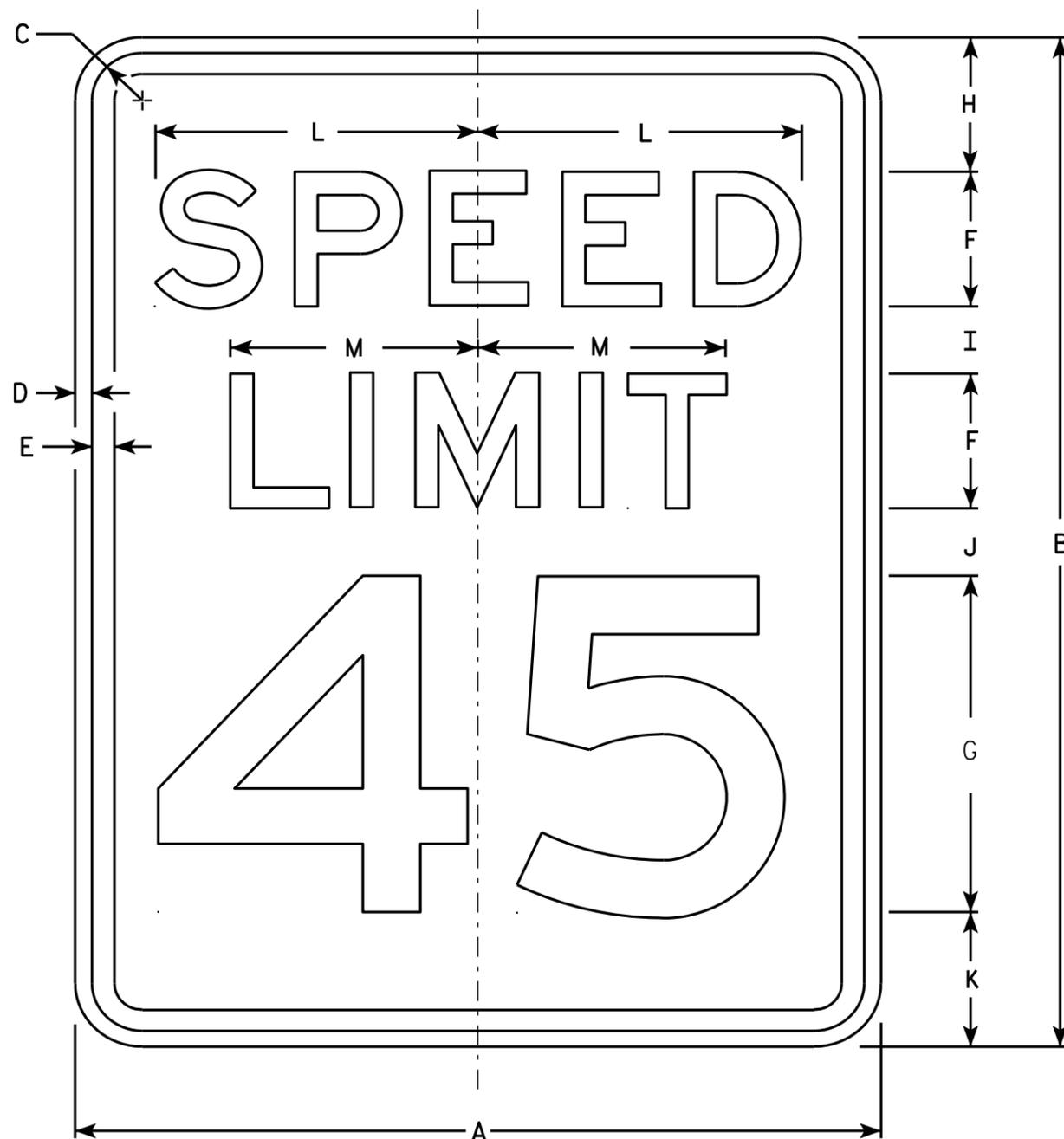
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2S	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2M	36				3/4	12	15	45°		15 3/8																	7.46
3	36				3/4	12	15	45°		15 3/8																	7.46
4	48				1	16	20	45°		20 1/2																	13.25
5	48				1	16	20	45°		20 1/2																	13.25
6	18				3/8	6	7 3/4	45°		7 3/4																	1.86
7	12				1/4	4	5	45°		5 1/8																	0.78

STANDARD SIGN  
R1-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*  
for State Traffic Engineer

DATE 11/12/15 PLATE NO. R1-1.13



R2-1

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3	8	3	2	2	3	7 1/4	5 1/2														3.0
2S	24	30	1 1/8	3/8	1/2	4	10	3	2 1/4	3 3/8	3 3/8	9 5/8	7 3/8														5.0
2M	30	36	1 3/8	1/2	5/8	5	12	5	2 1/2	2 1/2	4	12	9 1/4														7.5
3	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
4	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
5	48	60	2 1/4	3/4	1	8	20	6	4 1/2	6 3/4	6 3/4	19 1/4	14 5/8														20.0

STANDARD SIGN  
R2-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 5/26/10 PLATE NO. R2-1.13

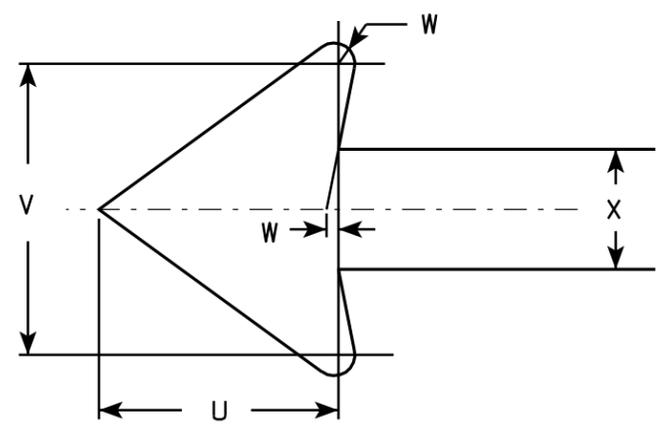
PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ E



R7-1

**NOTES**

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Red
3. Message Series - See Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1, 3 and 4 are series C, line 2 is series B.
6. R7-1D (double arrow)  
R7-1L (left arrow)  
R7-1R (right arrow)



7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	12	18	1 1/8	3/8	3/8	3	1 7/8	2	7/8	5/8	1 1/2	2 1/2	2	2	4 7/8	4 7/8	2 1/4	2 1/8	2 1/2	3 7/8	1 1/2	1 3/4	1/8	3/4			1.5
2S	18	24	1 1/8	3/8	1/2	4	2 1/2	2 1/2	1 1/4	1	2	3 1/4	2 3/4	2 5/8	7 1/8	7	2 3/4	2 5/8	3 1/8	5 7/8	2 1/4	2 5/8	1/4	1 1/8			3.0
2M	24	30	1 1/8	3/8	1/2	5	3	3	2	1 1/4	2 1/2	4	3 1/4	3 3/8	9 1/4	9 1/4	3 1/4	3 1/4	3 3/4	7 3/4	3	3 1/2	1/4	1 1/2			5.0
3	24	30	1 1/8	3/8	1/2	5	3	3	2	1 1/4	2 1/2	4	3 1/4	3 3/8	9 1/4	9 1/4	3 1/4	3 1/4	3 3/4	7 3/4	3	3 1/2	1/4	1 1/2			5.0
4																											
5																											

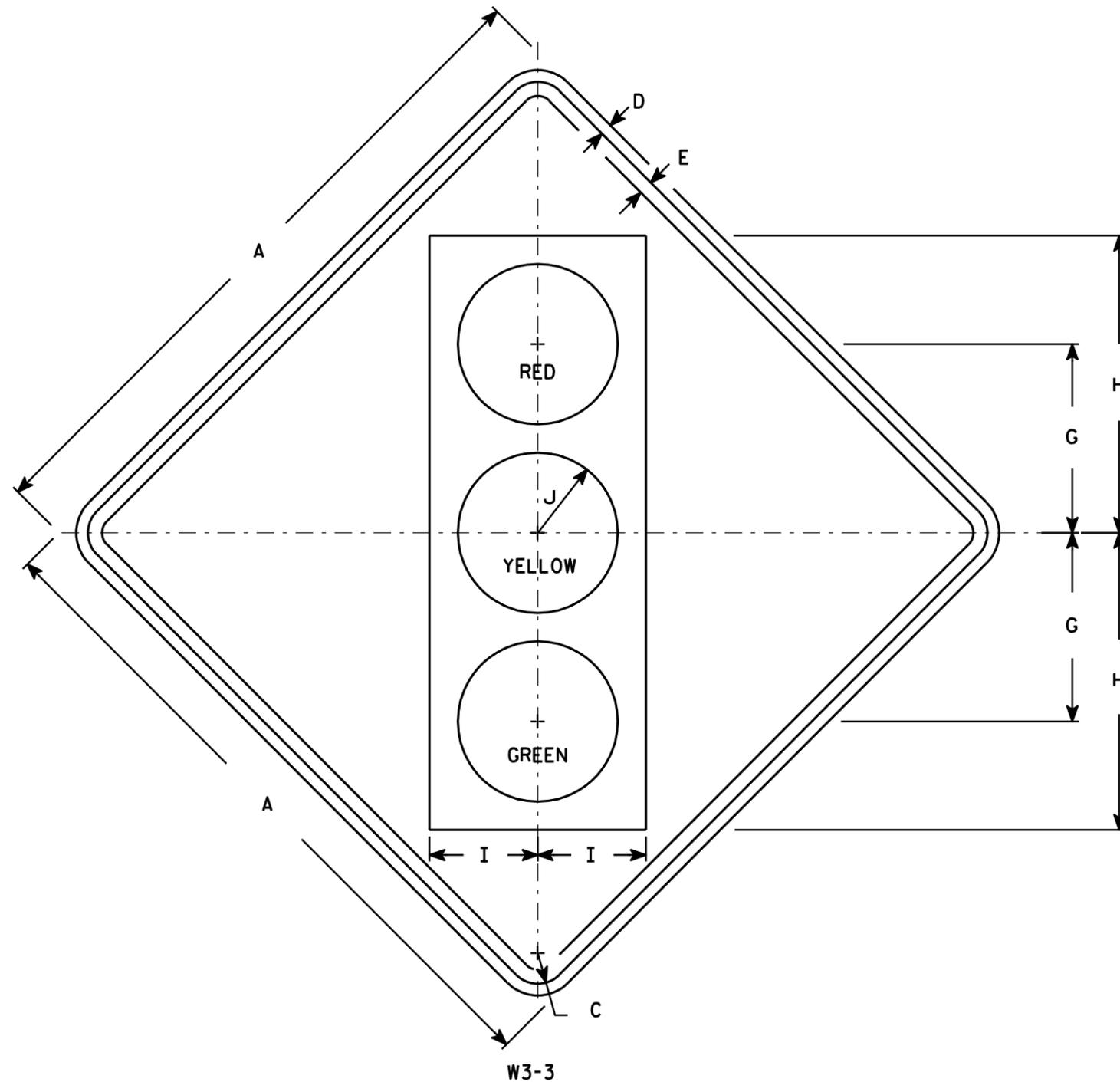
**STANDARD SIGN**  
R7-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 3/31/2011 PLATE NO. R7-1.9

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ E



**NOTES**

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - See Note 4
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Symbol and border are non-reflective black.  
Top circle - Type H Reflectorized Red  
Center circle - Same as background  
Bottom circle - Type H Reflectorized Green

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8		8 3/4	13 3/4	5	3 3/4																	6.25
2S	36		1 5/8	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
2M	36		1 5/8	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
3	36		1 5/8	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
4	48		2 1/4	3/4	1		12 1/2	20	7 1/2	5																	16.0
5	48		2 1/4	3/4	1		12 1/2	20	7 1/2	5																	16.0

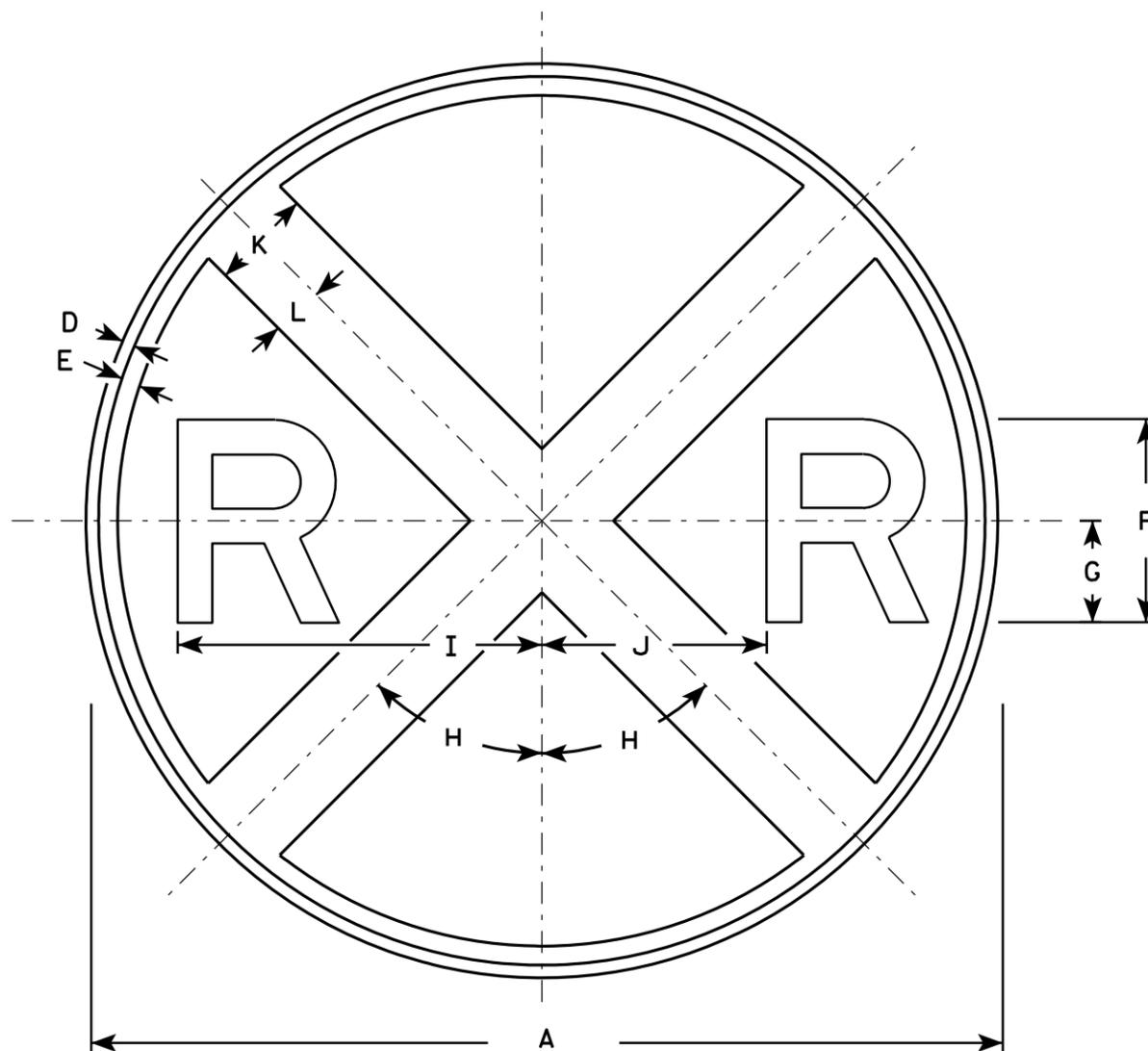
**STANDARD SIGN**  
**W3-3**

*WISCONSIN DEPT OF TRANSPORTATION*

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 6/7/10 PLATE NO. W3-3.11

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**



W10-1

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Message Series - E

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30			3/8	5/8	7	3 1/2	45°	12 3/8	7 1/8	3	1 1/2															4.91
2S	36			5/8	3/4	8	4	45°	14 3/8	8 5/8	4	2															7.07
2M	36			5/8	3/4	8	4	45°	14 3/8	8 5/8	4	2															7.07
3																											
4	48			3/4	1 1/4	10	5	45°	18 3/8	11 5/8	5	2 1/2															12.57
5																											

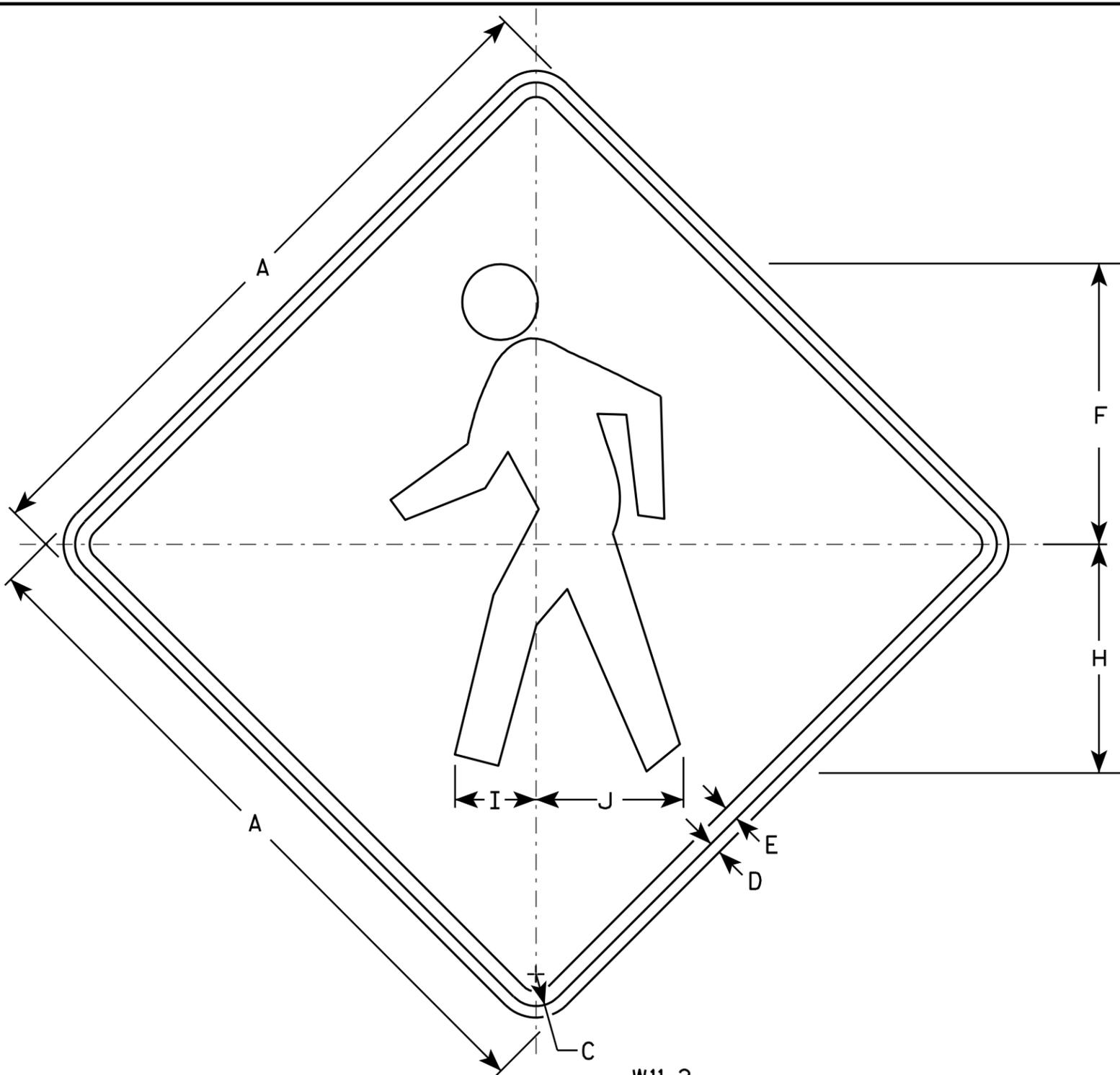
**STANDARD SIGN**  
W10-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 3/13/13 PLATE NO. W10-1.8

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

W11-2

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	9 3/4		7 7/8	2 7/8	5 1/8																	4.0
2S	30		1 3/8	1/2	5/8	12 1/8		9 7/8	3 1/2	6 3/8																	6.25
2M	36		1 5/8	5/8	3/4	14 1/2		11 7/8	4 1/4	7 5/8																	9.0
3	36		1 5/8	5/8	3/4	14 1/2		11 7/8	4 1/4	7 5/8																	9.0
4	48		2 1/4	3/4	1	19 3/8		15 3/4	5 5/8	10 1/4																	16.0
5																											

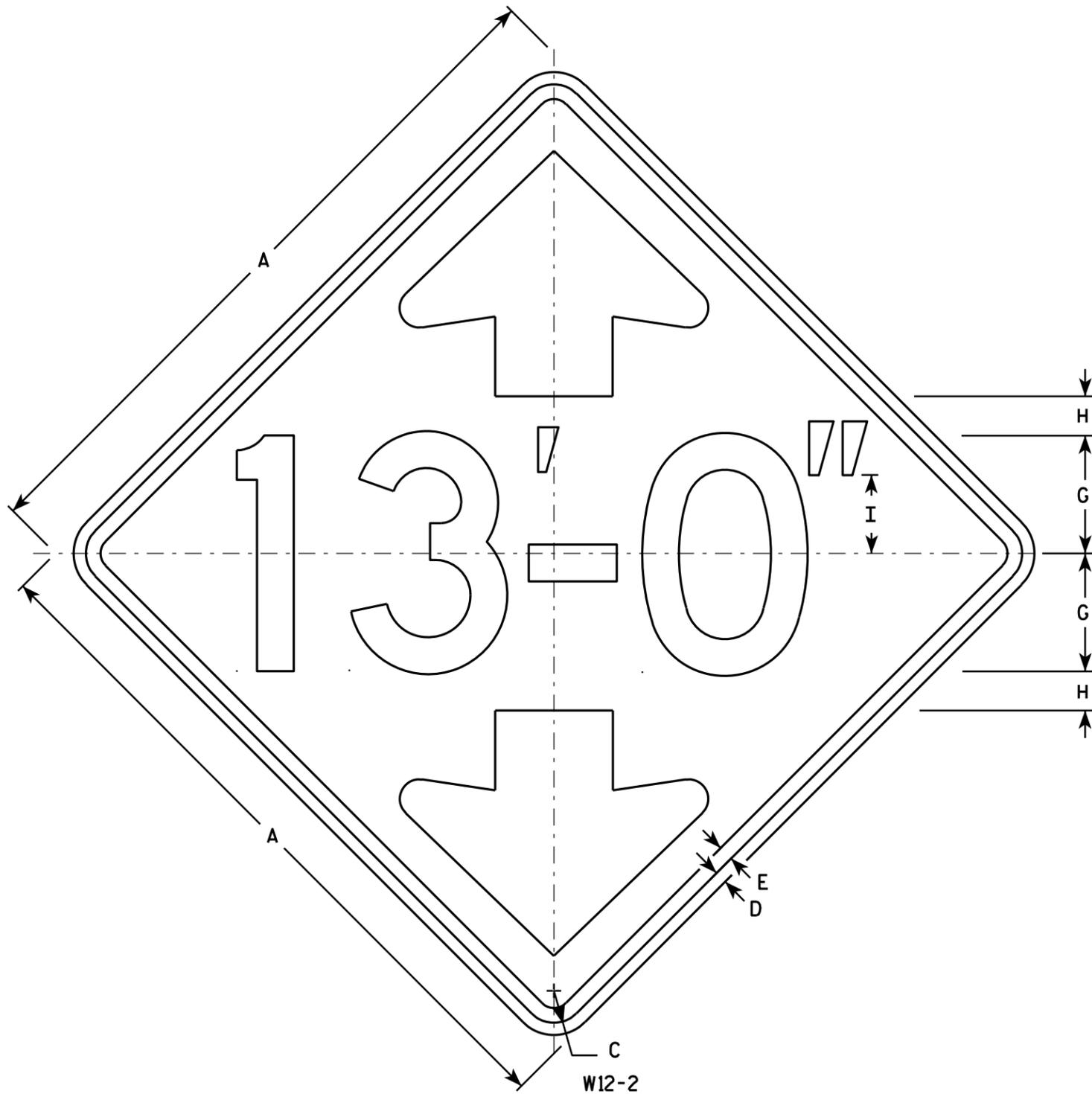
**STANDARD SIGN**  
**W11-2**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*  
For State Traffic Engineer

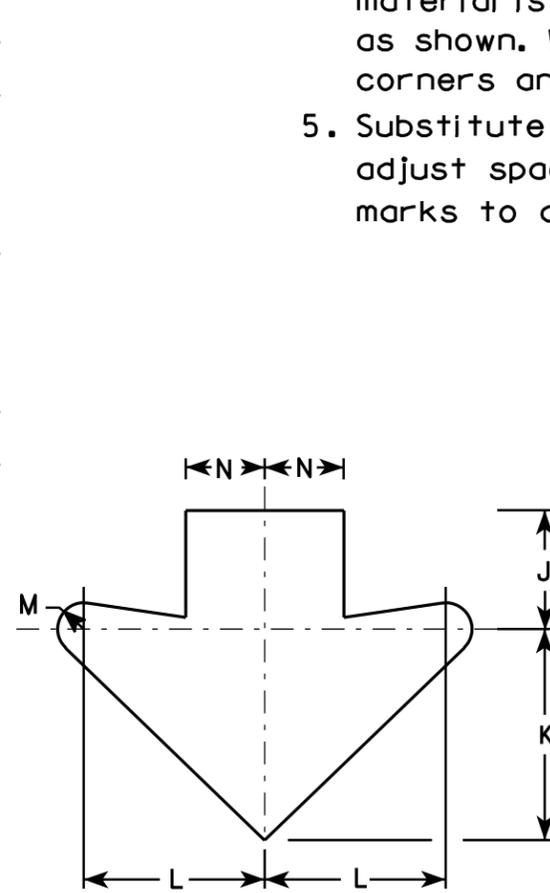
DATE 6/7/10 PLATE NO. W11-2.7

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**

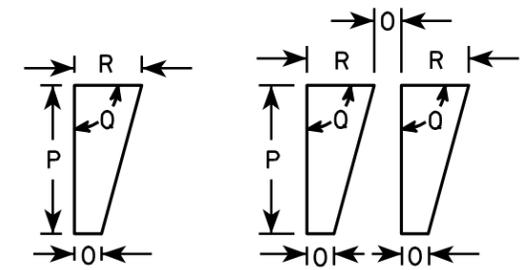


**NOTES**

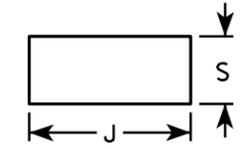
1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing of numerals, hyphen, foot & inch marks to achieve proper balance.



**Arrow Detail**



**Foot Mark & Inch Mark Detail**



**Hyphen Detail**

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8		5	1 5/8	3 3/8	3 3/4	6 5/8	5 3/4	3/4	2 1/2	1/2	2 1/4	90°	1	1 5/8								6.25
2S	36		1 5/8	5/8	3/4		6	2	4	4 1/2	8	6 7/8	1	3	1/2	2 3/4	90°	1 1/4	1 7/8								9.00
2M	36		1 5/8	5/8	3/4		6	2	4	4 1/2	8	6 7/8	1	3	1/2	2 3/4	90°	1 1/4	1 7/8								9.00
3	36		1 5/8	5/8	3/4		6	2	4	4 1/2	8	6 7/8	1	3	1/2	2 3/4	90°	1 1/4	1 7/8								9.00
4	36		1 5/8	5/8	3/4		6	2	4	4 1/2	8	6 7/8	1	3	1/2	2 3/4	90°	1 1/4	1 7/8								9.00
5	48		2 1/4	3/4	1		8	2 5/8	5 1/2	5 7/8	10 5/8	9 1/4	1 3/8	4	5/8	3 5/8	90°	1 5/8	2 1/2								16.00

**STANDARD SIGN**  
W12-2

WISCONSIN DEPT OF TRANSPORTATION

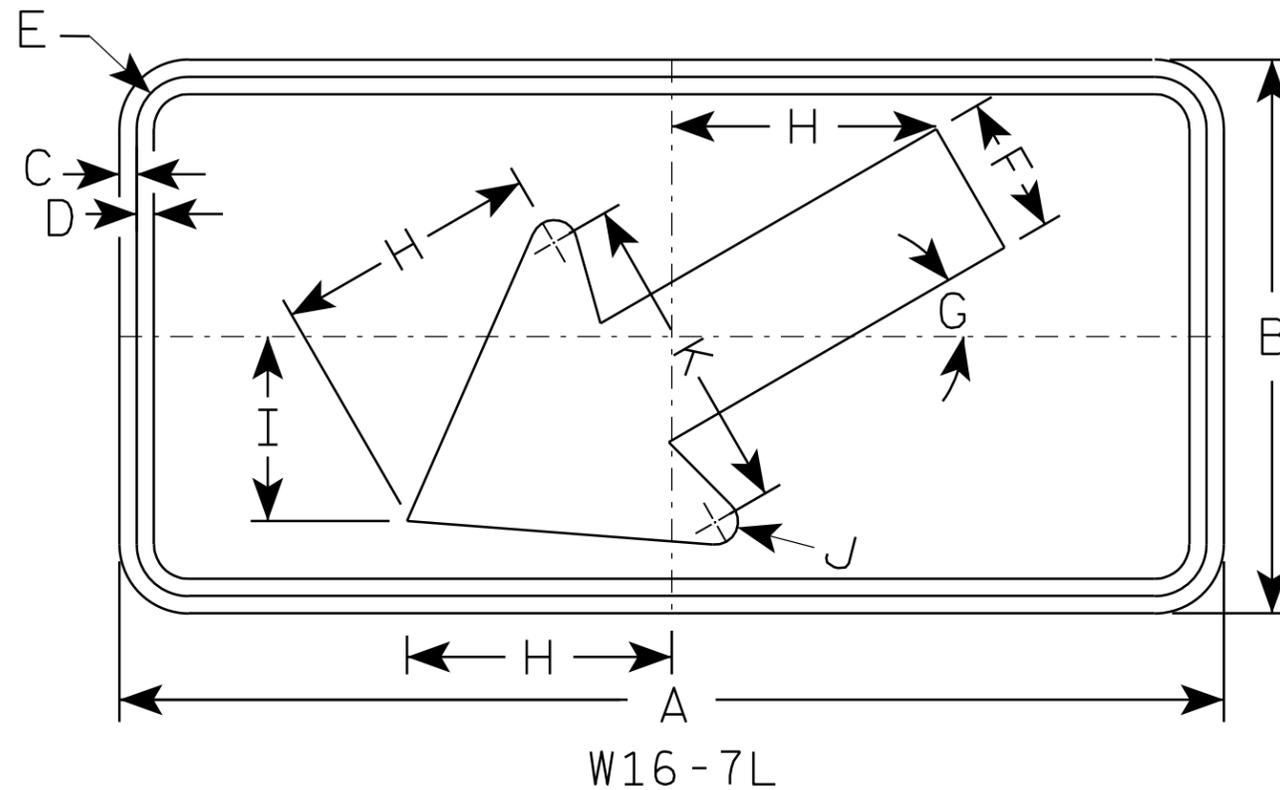
APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 3/13/13 PLATE NO. W12-2.9

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ E

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W16-7R is the same as W16-L except the arrow is reversed along the vertical centerline.



7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	12	3/8	3/8	1 1/8	3	30°	5 3/4	4	1/2	7																2.0
2M	30	18	3/8	1/2	1 1/8	4 1/2	30°	8 1/2	6	5/8	10 1/4																3.75
3	30	18	3/8	1/2	1 1/8	4 1/2	30°	8 1/2	6	5/8	10 1/4																3.75
4																											8
5																											8

**STANDARD SIGN**  
**W16-7**

WISCONSIN DEPT OF TRANSPORTATION

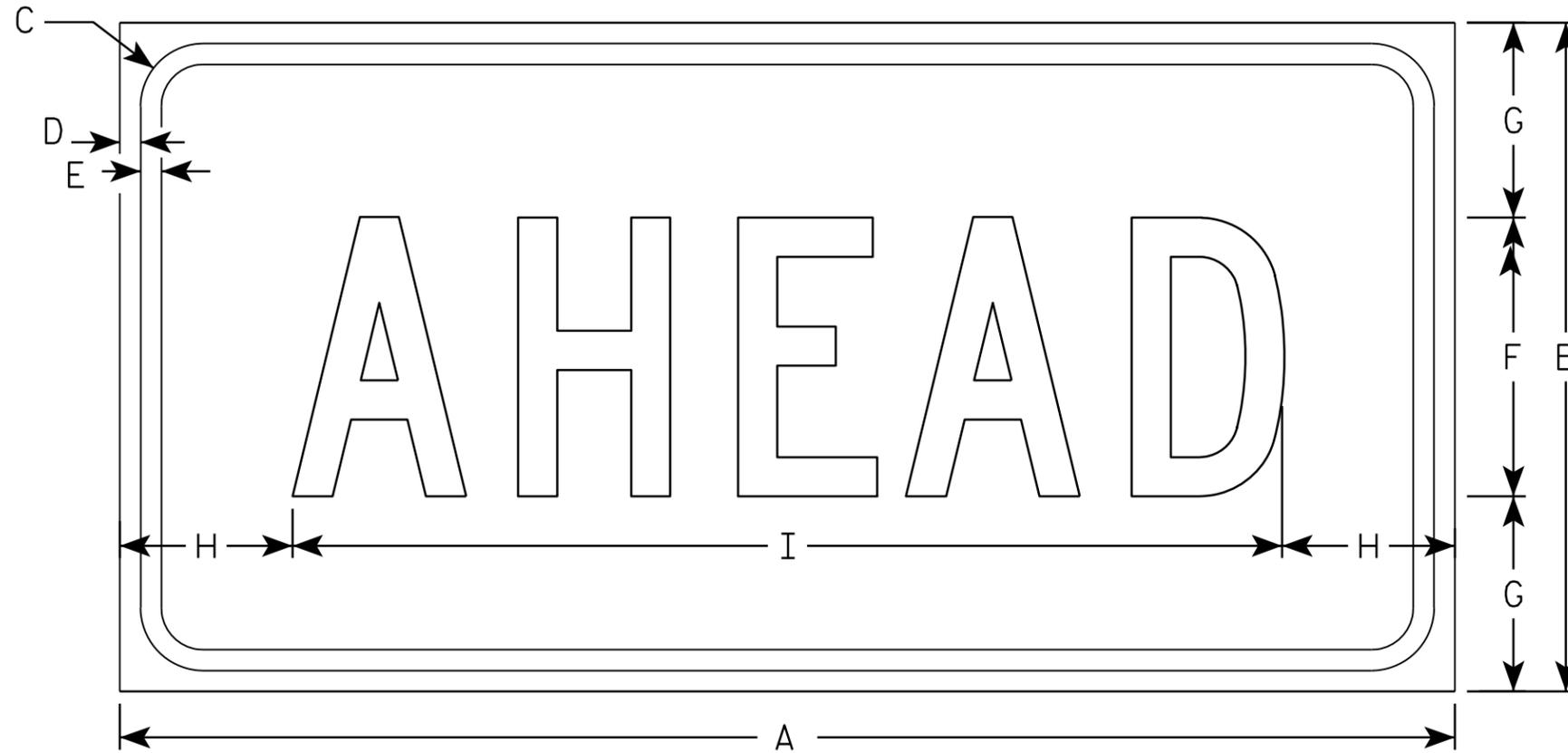
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 11/02/10 PLATE NO. W16-7.5

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ E

**NOTES**

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



W16-9P

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	12	1 1/8	3/8	3/8	5	3 1/2	3 1/8	17 3/4																		2.0
2M	30	18	1 1/8	3/8	1/2	7	5 1/2	2 3/4	24 1/2																		3.75
3	30	18	1 1/8	3/8	1/2	7	3 1/2	2 3/4	24 1/2																		3.75
4	48	24	1 3/8	1/2	5/8	10	7	6 1/8	35 3/4																		8.0
5																											

STANDARD SIGN

W16-9P

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 12/28/10 PLATE NO. W16-9P.6

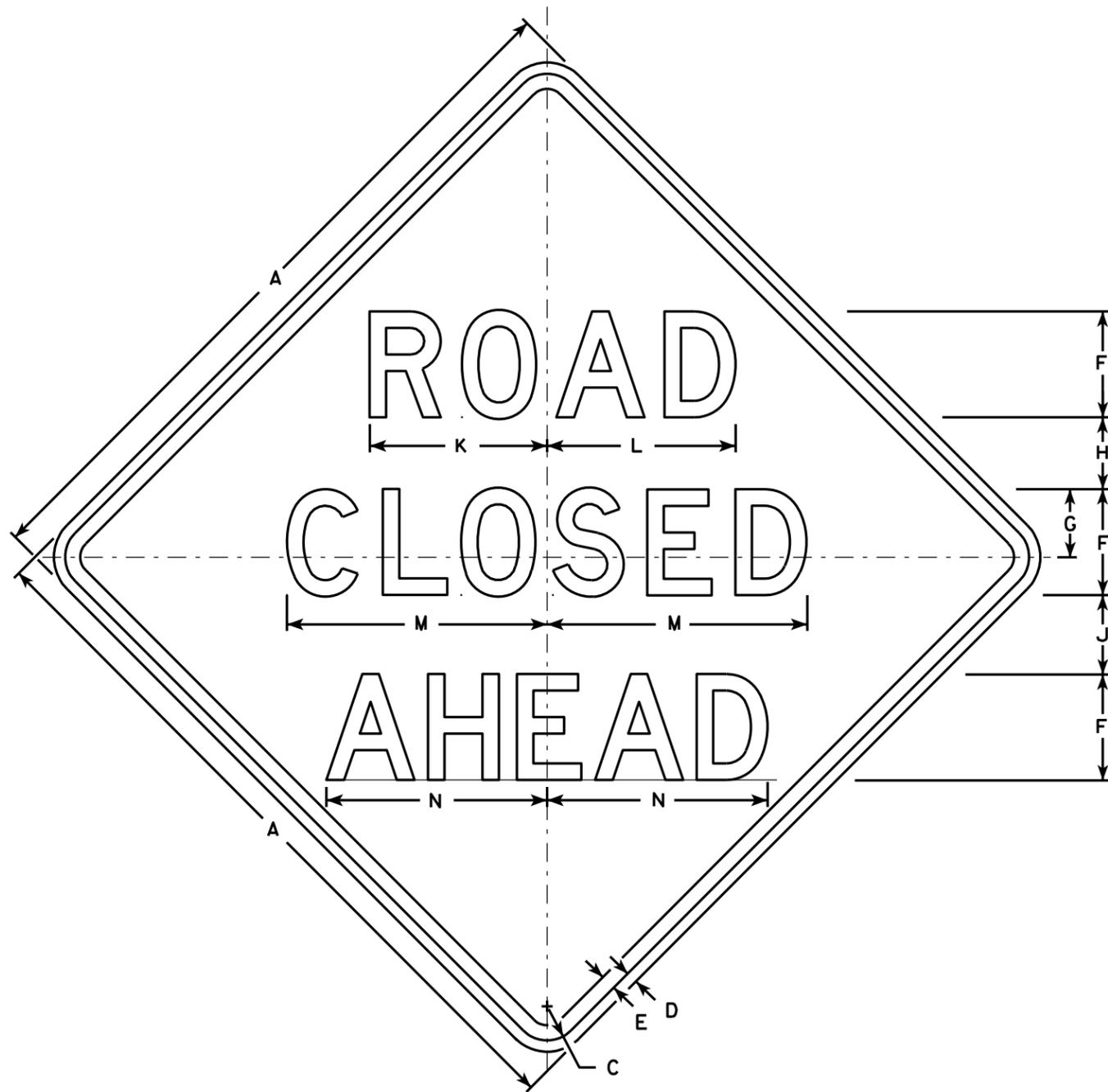
PROJECT NO:

HWY:

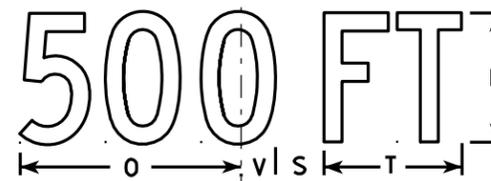
COUNTY:

SHEET NO:

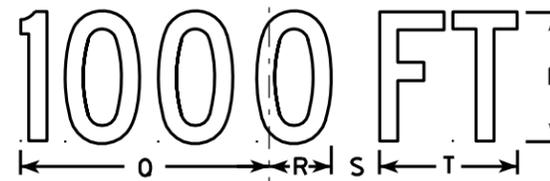
E



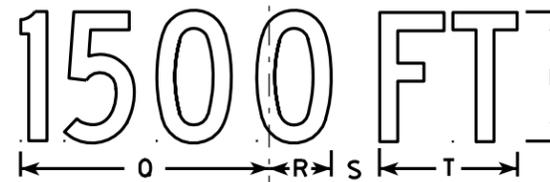
W20-3A



W20-3D



W20-3C



W20-3B



W20-3G



W20-3F

**NOTES**

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Orange  
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.  
Line 3 is Series D for AHEAD and Series C for all other distances.

7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

**STANDARD SIGN**  
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

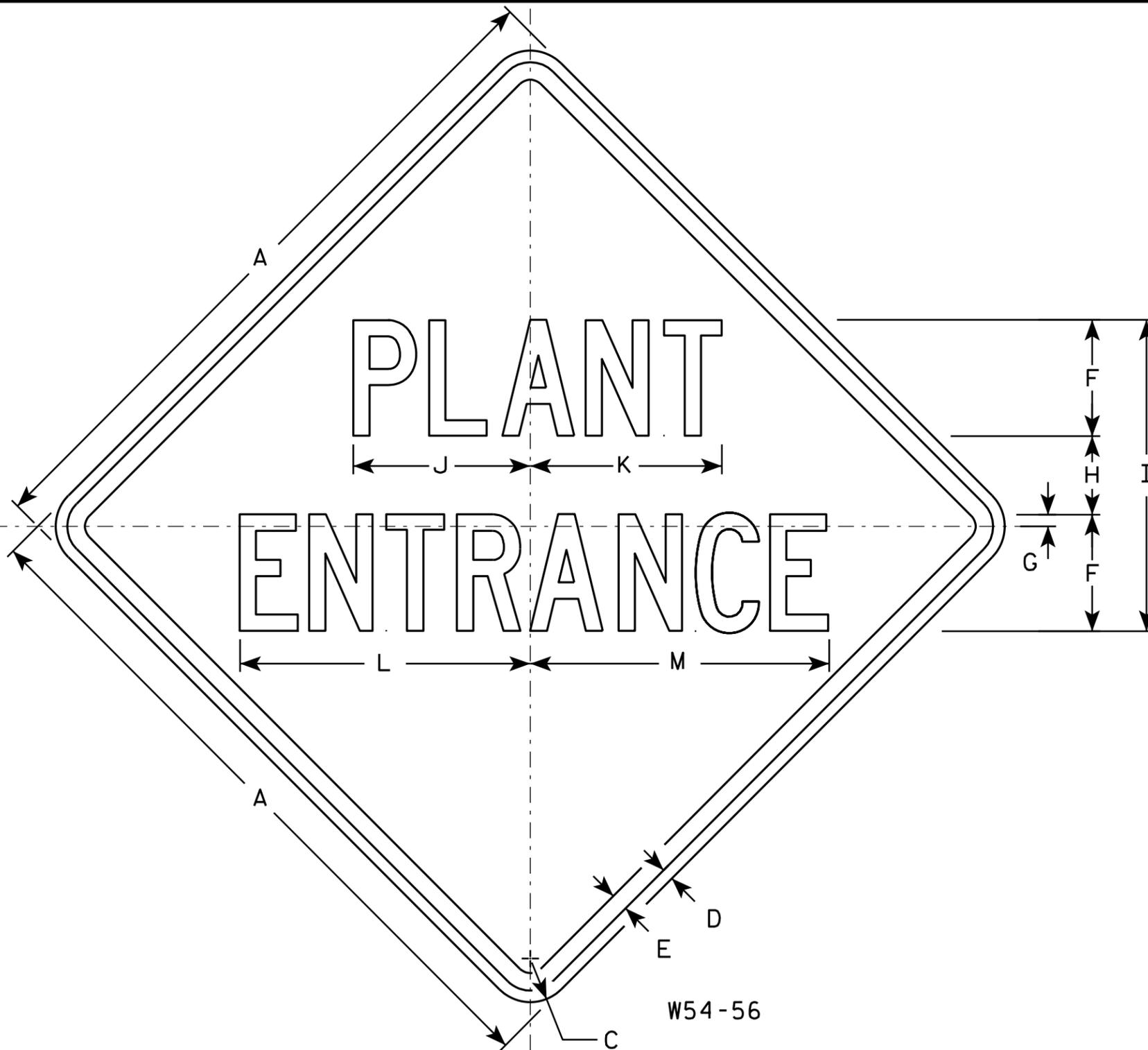
APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-3.7

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ E

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	4	3/8	2 3/4	10 3/4	6 1/8	6 5/8	10	10 3/8														4.00
2S	30		1 3/8	1/2	5/8	5	1/2	3 3/8	13 3/8	7 5/8	8 1/4	12 1/2	12 7/8														6.25
2M	36		1 5/8	5/8	3/4	6	5/8	4 1/8	16 1/8	9 1/8	9 7/8	15	15 3/8														9.00
3	36		1 5/8	5/8	3/4	6	5/8	4 1/8	16 1/8	9 1/8	9 7/8	15	15 3/8														9.00
4																											
5																											

**STANDARD SIGN**  
**W54-56**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 3/13/13 PLATE NO. W54-56.8

PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: \_\_\_\_\_ **E**

NO.	STATION/LOCATION	DESCRIPTION	ELEV.
2845	30+80.7, 23.3' RT.	CORNER OF CONCRETE	1484.17
2500	35+00.6, 7.7' RT.	DISK ON WING	1480.63

DESIGN DATA

**LIVE LOAD:**  
 DESIGN LOADING : HL-93  
 INVENTORY RATING FACTOR : RF=1.19  
 OPERATING RATING FACTOR : RF=1.62  
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) : 250 (KIPS)  
 STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

**TRAFFIC DATA:**  
 A.A.D.T. (2017) = 5400  
 A.A.D.T. (2037) = 6600  
 R.D.S. = 30 MPH

**ULTIMATE DESIGN STRESSES:**  
 CONCRETE MASONRY, SUPERSTRUCTURE  $f'_c = 4,000$  P.S.I.  
 ALL OTHER  $f'_c = 3,500$  P.S.I.  
 BAR STEEL REINFORCEMENT, GRADE 60  $f_y = 60,000$  P.S.I.  
 45W" PRESTRESSED GIRDERS  
 CONCRETE MASONRY  $f'_c = 8,000$  P.S.I.  
 STRANDS - 0.60"  $\phi$  WITH ULTIMATE TENSILE STRENGTH OF 270,000 P.S.I.

**FOUNDATION DATA:**  
 ABUTMENTS TO BE SUPPORTED ON PILING STEEL HP 12-INCH x 74 LB. WITH A REQUIRED DRIVING RESISTANCE OF 250 TONS PER PILE BY SEATING THE PILE IN GRANITIC BEDROCK. PREBORE ALL PILES TO EXTEND A MINIMUM 3'-0" INTO BEDROCK OR CONSOLIDATED MATERIAL. ESTIMATED PILE LENGTHS ARE 25'-0" AT THE WEST ABUTMENT AND 30'-0" AT THE EAST ABUTMENT. ESTIMATED PREBORE DEPTHS ARE 23'-0" AT THE WEST ABUTMENT AND 28'-0" AT THE EAST ABUTMENT.

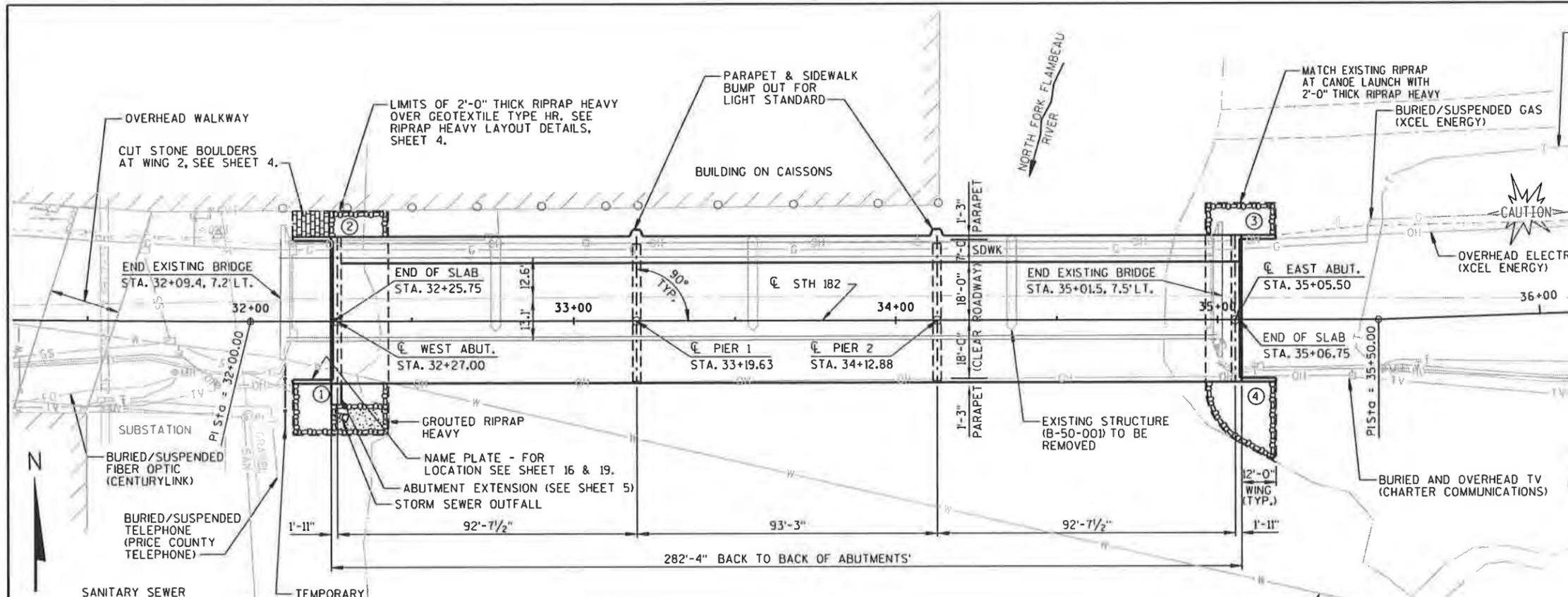
NOTE: AN HP 14-INCH x 73 LB. PILE IS AN ACCEPTABLE ALTERNATIVE PILE. USE SAME PILE SIZE THROUGHOUT THE STRUCTURE. INSTALL AS DESCRIBED ABOVE.

PIERS SHALL BE SUPPORTED ON CONCRETE MASONRY DRILLED SHAFTS IN SOUND ROCK WITH A MINIMUM REQUIRED FACTORED END BEARING RESISTANCE OF 70,000 PSF AND A MINIMUM REQUIRED FACTORED SKIN FRICTION RESISTANCE OF 21,000 PSF.

THE FACTORED RESISTANCE IS THE VALUE USED FOR DESIGN.

**HYDRAULIC DATA:**

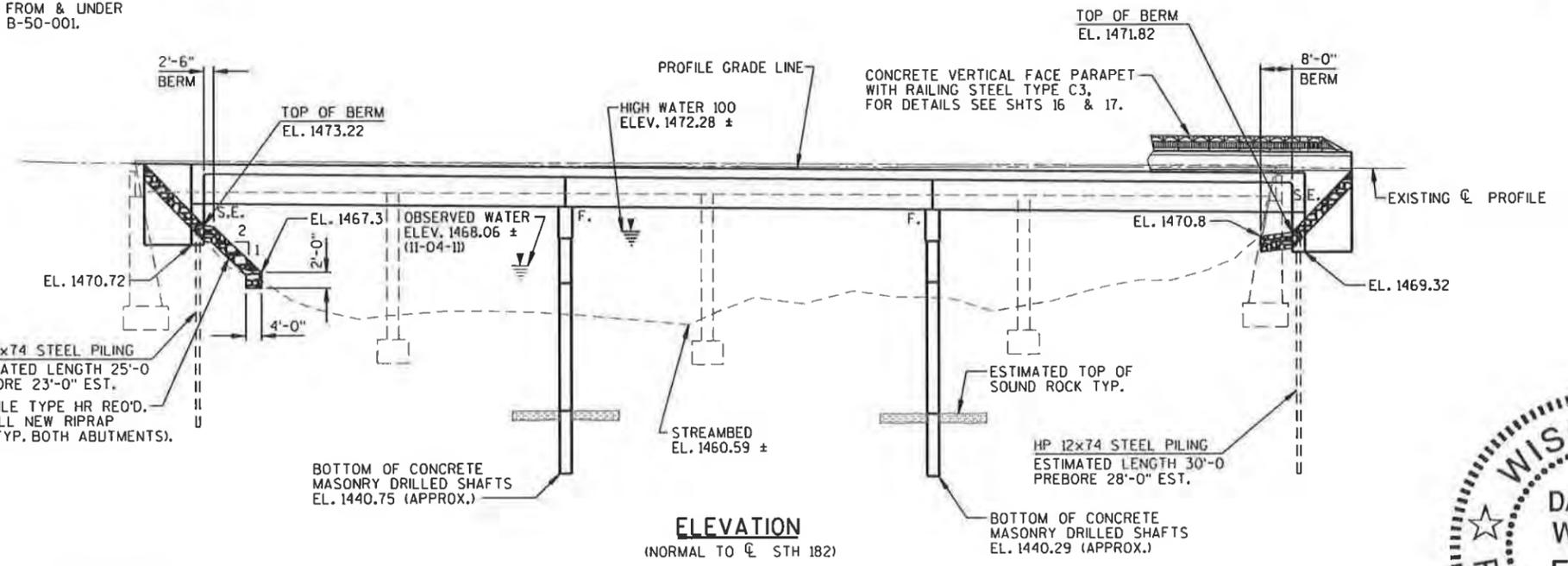
100 YEAR FREQUENCY	
DRAINAGE AREA	720 SQ. MI.
$Q_{100}$	7,000 C.F.S.
VELOCITY	3.26 F.P.S.
WATERWAY AREA	2150 SQ. FT.
HIGH WATER 100 ELEVATION	1472.28 ±
ROADWAY OVERFLOW DESIGN FREQUENCY	N/A
SCOUR CRITICAL CODE	5
2 YEAR FREQUENCY	
HIGH WATER 2 ELEVATION	1469.45 ±
$Q_2$	2,900 C.F.S.



PLAN

(THREE SPAN 45W" PRESTRESSED CONCRETE GIRDER)

○ - INDICATES WING NUMBER  
 UTILITIES NOTED AS BURIED/SUSPENDED ARE SUSPENDED FROM & UNDER EXISTING BRIDGE B-50-001.



ELEVATION

(NORMAL TO  $\phi$  STH 182)

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION, QUANTITIES & NOTES
3. SUBSURFACE EXPLORATION
4. RIPRAP HEAVY & CUT STONE BOULDER LAYOUT DETAILS
5. WEST ABUTMENT
6. WEST ABUTMENT DETAILS
7. EAST ABUTMENT
8. EAST ABUTMENT DETAILS
9. PIER 1
10. PIER 2
11. 45W" PRESTRESSED GIRDER DETAILS
12. STEEL DIAPHRAGM & BEARING PAD DETAIL
13. SUPERSTRUCTURE
14. SUPERSTRUCTURE SECTIONS & DETAILS
15. SUPERSTRUCTURE, LIGHT STANDARD & PARAPET DETAILS
16. SIDEWALK, PARAPET & RAILING
17. RAILING DETAILS
18. ELECTRICAL CONDUIT PLAN & DETAILS
19. ARCHITECTURAL SURFACE TREATMENT DETAILS



CONSULTANT DESIGN CONTACT:  
 DANIEL WAGNER  
 (608) 355-8952

BRIDGE OFFICE CONTACT:  
 WILLIAM DREHER  
 (608) 266-8489

NO.	DATE	REVISION	BY

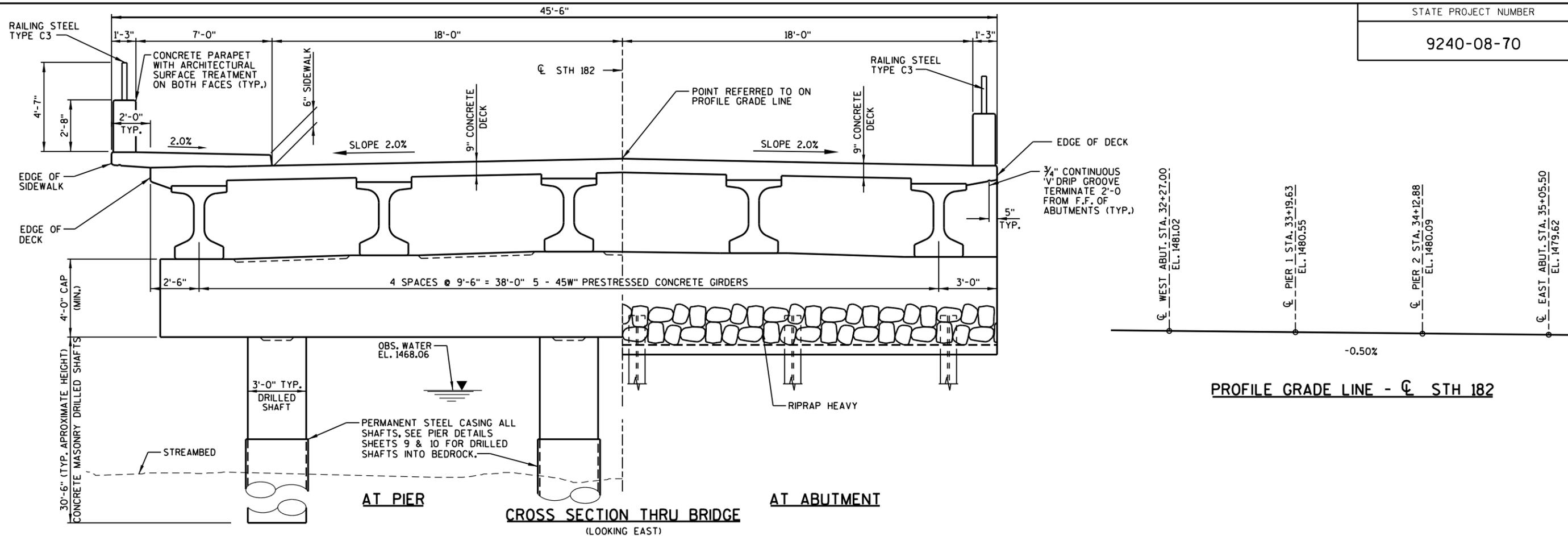
**MSA** TRANSPORTATION • MUNICIPAL DEVELOPMENT • ENVIRONMENTAL  
 1220 South Boulevard Baraboo, WI 53613  
 (608) 355-2777 (608) 352-1500 Fax: 608-355-2770

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION  
 ACCEPTED *William C. Dreher* 08/05/16  
 CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-50-82  
 STH 182 OVER NORTH FORK FLAMBEAU RIVER  
 COUNTY PRICE TOWN/CITY/VILLAGE PARK FALLS

DESIGN SPEC. AASHTO LRFD DESIGN SPEC.  
 DESIGNED BY JAS DESIGN CK'D. DHW DRAWN BY RLR PLANS CK'D. DHW

GENERAL PLAN SHEET 1 OF 19



**TOTAL ESTIMATED QUANTITIES**

ITEM NUMBER	BID ITEM	UNIT	WEST ABUT.	PIER 1	PIER 2	EAST ABUT.	SUPER	TOTAL
203.0700.S.01	REMOVING OLD STRUCTURE OVER WATERWAY WITH DEBRIS CAPTURE SYSTEM STATION 33+55, 7' LT.	LS	-	-	-	-	-	1
206.1000.01	EXCAVATION FOR STRUCTURES BRIDGES B-50-0082	LS	-	-	-	-	-	1
209.0200.S	BACKFILL CONTROLLED LOW STRENGTH	CY	140	-	-	-	-	140
210.1500	BACKFILL STRUCTURE TYPE A	TON	-	-	-	275	-	275
502.0100	CONCRETE MASONRY BRIDGES	CY	53	23	23	50	573	722
502.3200	PROTECTIVE SURFACE TREATMENT	SY	4	-	-	4	1662	1670
503.0146	PRESTRESSED GIRDER TYPE 145W-INCH	LF	-	-	-	-	1395	1395
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	3140	11360	11360	2765	-	28625
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	2255	50	50	2255	105120	109730
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	-	-	-	-	30	30
506.4000.01	STEEL DIAPHRAGMS B-50-0082	EACH	-	-	-	-	24	24
511.1200	TEMPORARY SHORING B-50-0082	SF	200	-	-	-	-	200
513.7016.01	RAILING STEEL TYPE C3 B-50-0082	LF	-	-	-	-	610	610
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	13	-	-	13	-	26
517.1050.S.01	ARCHITECTURAL SURFACE TREATMENT B-50-0082	SF	110	-	-	90	1180	1380
517.1050.S.02	ARCHITECTURAL SURFACE TREATMENT TRAFFIC FACE B-50-0082	SF	-	-	-	-	1200	1200
517.1015.S.01	CONCRETE STAINING MULTI-COLOR B-50-0082	SF	110	-	-	90	2380	2580
550.0020	PRE-BORING ROCK OR CONSOLIDATED MATERIALS	LF	161	-	-	168	-	329
550.1125	PILING STEEL HP 12-INCH X 74 LB	LF	175	-	-	180	-	355
606.0300	RIPRAP HEAVY	CY	100	-	-	80	-	180
606.0700	GROUTED RIPRAP HEAVY	CY	15	-	-	-	-	15
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	115	-	-	115	-	230
645.0120	GEOTEXTILE TYPE HR	SY	235	-	-	155	-	390
652.0125	CONDUIT RIGID METALLIC 2-INCH	LF	-	-	-	-	48	48
652.0225	CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH	LF	-	-	-	-	1200	1200
653.0222	JUNCTION BOXES 18X12X6-INCH	EACH	-	-	-	-	4	4
657.6005.S	ANCHOR ASSEMBLY LIGHT POLES ON STRUCTURES	EACH	-	-	-	-	2	2
SPV.0090.01	DRILLED SHAFT FOUNDATION 36-INCH	LF	-	91.5	91.5	-	-	183
SPV.0105.03	SEISMOGRAPH/VIBRATION MONITORING	LS	-	-	-	-	-	1
SPV.0105.04	UTILITY LINE OPENING (ULO) WATER MAIN AT BRIDGE	LS	-	-	-	-	-	1
SPV.0165.01	CUT-STONE BOULDERS	SF	72	-	-	-	-	72
SPV.0195.01	EXCAVATION, HAULING, AND DISPOSAL OF CONTAMINATED SEDIMENT	TON	-	-	-	-	-	170
NON-BID ITEMS								
	PREFORMED FILLER	SIZE	-	-	-	-	-	1/2", 3/4"
	CORK FILLER	SIZE	-	-	-	-	-	3/4"

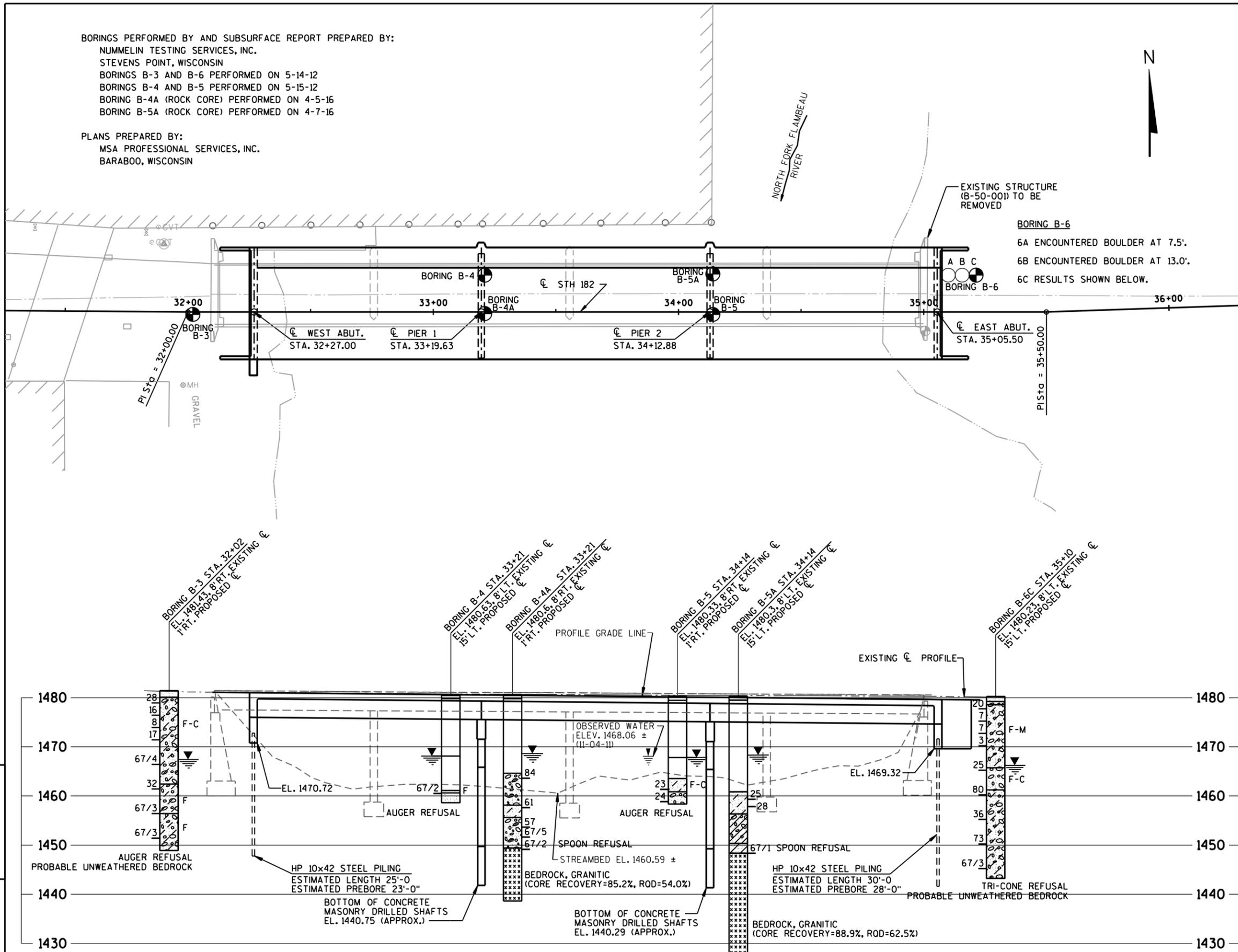
**GENERAL NOTES**

- DRAWINGS SHALL NOT BE SCALED.
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.
- THE FIRST DIGIT OR THE FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.
- THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY TO THE LIMITS SHOWN ON SHEETS 1, 4, 19, AND ON THE ABUTMENT SHEETS OR AS DIRECTED BY THE ENGINEER.
- THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMITS OF "EXCAVATION FOR STRUCTURES" FOR THE ABUTMENTS.
- THIS STRUCTURE WILL REPLACE EXISTING BRIDGE, B-50-001, A 293 FOOT LONG, FOUR SPAN, STEEL DECK GIRDER BRIDGE SET ON CONCRETE ABUTMENTS AND OPEN FRAME CONCRETE PIERS ALL ON SPREAD FOOTINGS.
- AT THE ABUTMENTS ALL EXCAVATED VOLUME NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED. THE BACKFILL STRUCTURE TYPE A ESTIMATED QUANTITIES ASSUMED A 1 1/2:1 EXCAVATION SLOPE AT THE ABUTMENTS. AT THE WEST ABUTMENT USE BACKFILL CONTROLLED LOW STRENGTH. AT THE EAST ABUTMENT USE BACKFILL STRUCTURE TYPE A.
- ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO ADJACENT WISDOT PROJECT ID 9931-02-70 ON STH 13, NAVD 88 DATUM.
- APPLY PROTECTIVE SURFACE TREATMENT (NONPIGMENTED) TO ALL EXPOSED SURFACES OF DECK, SIDEWALKS, PARAPETS, WING WALLS AND ABUTMENT ENDS NOT RECEIVING A.S.T. AND CONCRETE STAINING MULTI-COLOR. APPLY ALSO TO EXTERIOR EDGES OF SIDEWALK, SIDEWALK OVERHANG, DECK EDGE AT SOUTH SIDE AND ABUTMENT DIAPHRAGM ENDS.
- PROVIDE TEMPORARY SHORING BETWEEN WEST ABUTMENT WING 1 EXCAVATION AND UTILITIES AT ACCESS LANE.
- SEE THE ROAD PLAN MISCELLANEOUS QUANTITIES FOR ADDITIONAL QUANTITY OF CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-50-82</b>			
DRAWN BY: RLR		PLANS CK'D: DHW	
<b>CROSS SECTION, QUANTITIES &amp; NOTES</b>			SHEET 2 OF 19

BORINGS PERFORMED BY AND SUBSURFACE REPORT PREPARED BY:  
 NUMMELIN TESTING SERVICES, INC.  
 STEVENS POINT, WISCONSIN  
 BORINGS B-3 AND B-6 PERFORMED ON 5-14-12  
 BORINGS B-4 AND B-5 PERFORMED ON 5-15-12  
 BORING B-4A (ROCK CORE) PERFORMED ON 4-5-16  
 BORING B-5A (ROCK CORE) PERFORMED ON 4-7-16

PLANS PREPARED BY:  
 MSA PROFESSIONAL SERVICES, INC.  
 BARABOO, WISCONSIN



STATE PROJECT NUMBER		
<b>9240-08-70</b>		
ABBREVIATIONS		
F — FINE	M — MEDIUM	C — COARSE
WS — WEATHERED	SO — SOUND	
MATERIAL SYMBOLS		
TOPSOIL	SILT	SANDSTONE
SAND	PEAT	LIMESTONE
GRAVEL	CLAY	IGNEOUS ROCK
LEGEND OF PROBING		
PROBING NO. STA. ELEVATION 95/6=95 BLOWS FOR 6" PENETRATION PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT. 7 AVERAGE BLOWS PER FOOT REFUSAL 95/6		

LEGEND OF BORING	
ELEV.	BORING NO. STA.
UNCONFINED STRENGTH → 7.7	SANDY GRAVEL
BLOWS PER FT. USING 140# WT. FALLING 30"	F. BOULDERS OR COBBLES
WASH SAMPLE	SAND
SHELBY TUBE — S.T.	SILTY CLAY
GROUND WATER ELEVATION	SO
NO GROUND WATER OBSERVED ABOVE THIS ELEVATION	LIMESTONE
UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.	

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

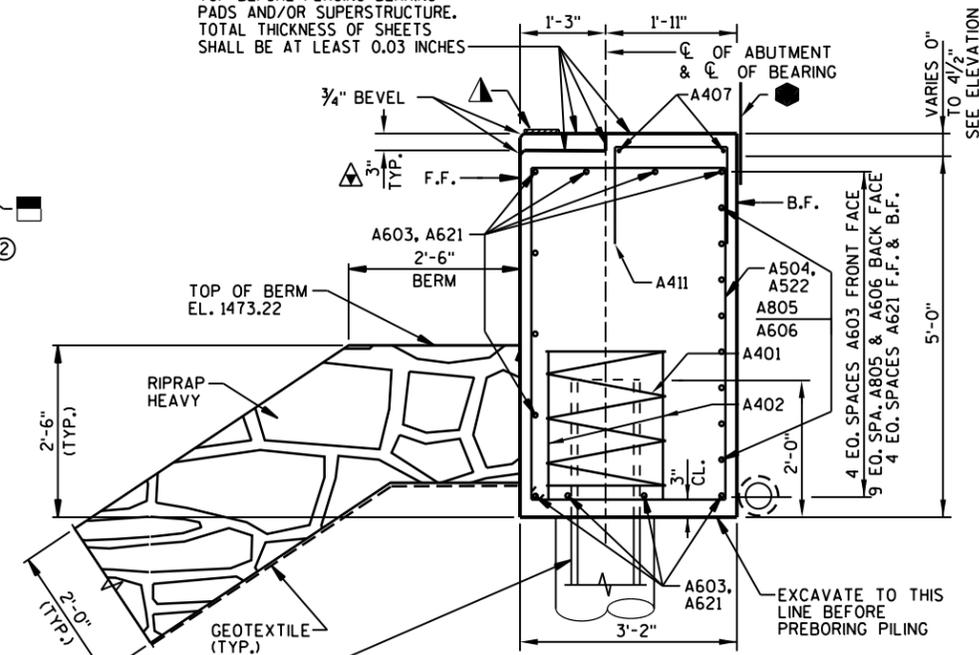
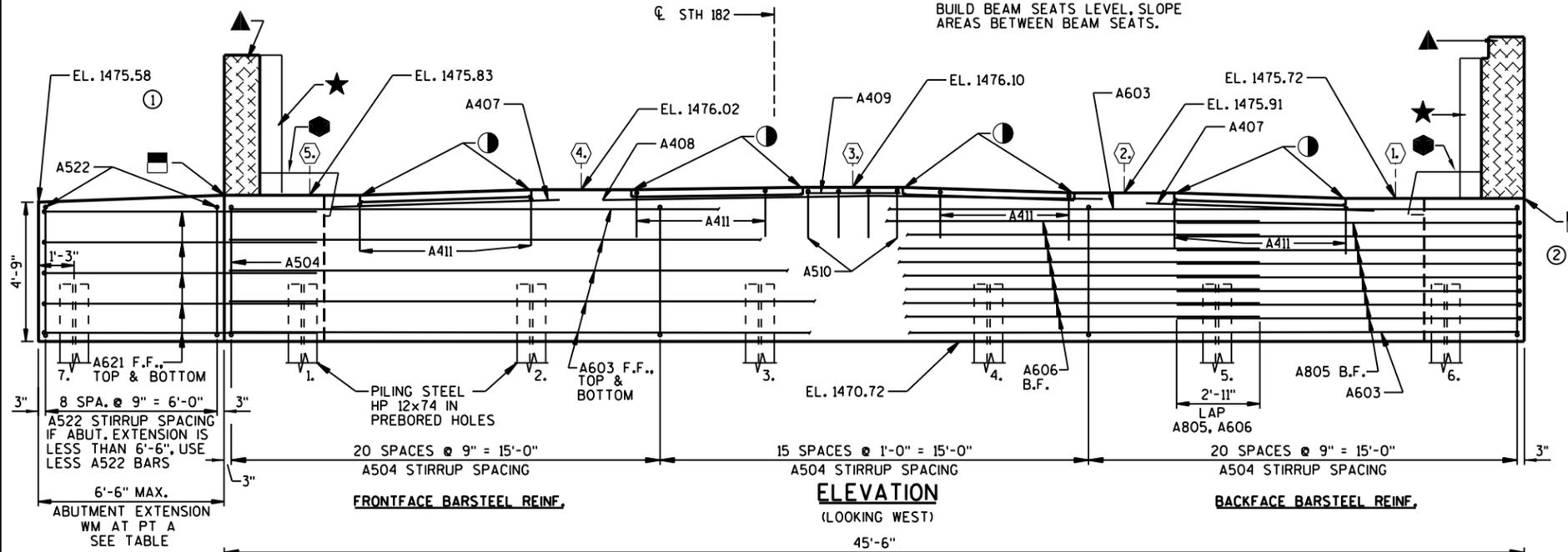
TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-50-82</b>			
DRAWN BY RLR		PLANS CK'D. DHW	
<b>SUBSURFACE EXPLORATION</b>		SHEET 3 OF 19	



FOR WING ELEVATIONS AND DETAILS SEE SHEET 6.

BUILD BEAM SEATS LEVEL, SLOPE AREAS BETWEEN BEAM SEATS.



STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS AND/OR SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03 INCHES

WEST ABUTMENT TO BE SUPPORTED ON PILING STEEL HP 12-INCH x 74 LB. WITH A REQUIRED DRIVING RESISTANCE OF 250 TONS PER PILE BY SEATING THE PILE IN GRANITIC BEDROCK. ESTIMATED PILE LENGTHS ARE 25'-0". PREBORE ALL PILES TO EXTEND A MINIMUM 3'-0" INTO BEDROCK OR CONSOLIDATED MATERIAL. ESTIMATED PREBORE DEPTHS ARE 23'-0". PILES PLACED IN PREBORED HOLES CORED INTO ROCK DO NOT REQUIRE DRIVING. SEE SHEET 8 FOR PILE SPLICE DETAILS.

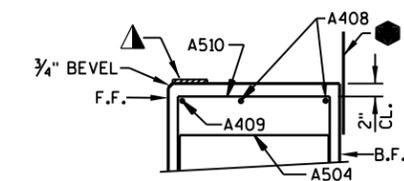
NOTE: AN HP 14-INCH x 73 LB. PILE IS AN ACCEPTABLE ALTERNATIVE PILE. USE SAME PILE SIZE THROUGHOUT THE STRUCTURE.

TYPICAL SECTION THRU ABUTMENT

LEGEND

- - INDICATES WING NUMBER.
- ◻ - CONSTRUCTION JOINT ON WING FORMED BY BEVELED 2x6. PLACE ON B.F. OF WING. POUR CONCRETE ABOVE THIS JOINT AFTER DECK IS IN PLACE.
- ⊙ - ARCHITECTURAL SURFACE TREATMENT ON F.F. OF WINGS. FOR LIMITS ON WINGS SEE SHEET 19.
- ⚠ - SEMI-EXPANSION POCKET. CONSTRUCT 3" DEEPER THAN SURROUNDING BEAM SEATS AND BACKWALL.
- - 3/4" CORK FILLER (SIDE VERTICAL FACES ONLY).
- ▲ - 1/2" PREFORMED JOINT FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONC.).
- ▲ - 4" x 3/4" PREFORMED JOINT FILLER, EXTEND FULL LENGTH OF ABUTMENT BETWEEN WING CORNERS. SEE BEARING PAD DETAIL, SHEET 12.
- ★ - VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM BRIDGE SEAT TO TOP OF WINGS OR SIDEWALK NOTCH ON WING.
- - HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WING TOPS AND ALONG WING CONSTRUCTION JOINT.
- ⊙ - PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU RIPRAP HEAVY AND GEOTEXTILE. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE, SEE DETAIL SHEET 6.

F.F. - FRONT FACE B.F. - BACK FACE CL. - CLEAR WM - WATER MAIN



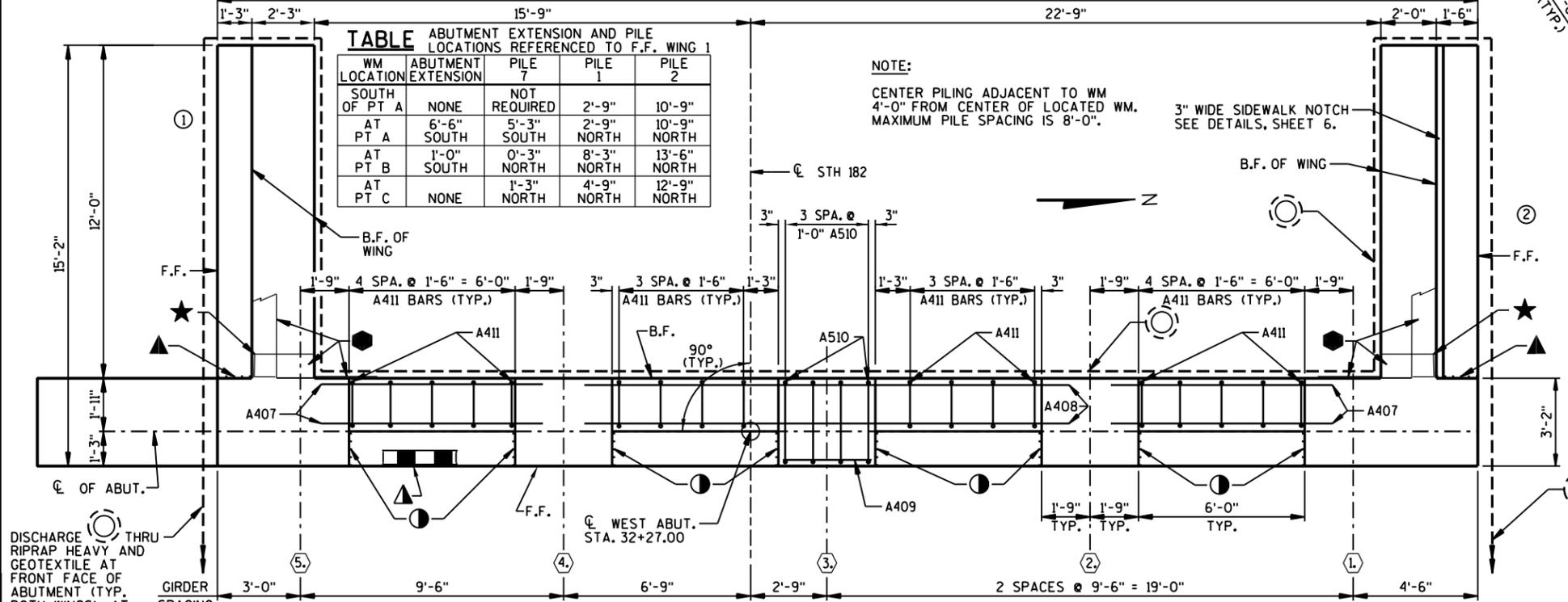
TOP OF ABUTMENT @ BEARING SEAT 3 SEE PLAN FOR REINF. SPACING

TABLE ABUTMENT EXTENSION AND PILE LOCATIONS REFERENCED TO F.F. WING 1

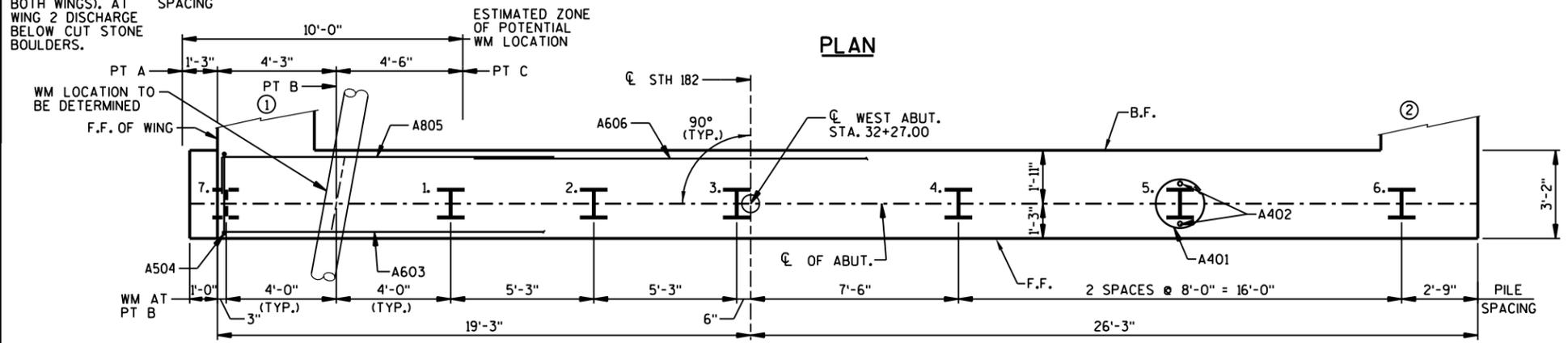
WM LOCATION	ABUTMENT EXTENSION	PILE 7	PILE 1	PILE 2
SOUTH OF PT A	NONE	NOT REQUIRED	2'-9"	10'-9"
AT PT A	6'-6" SOUTH	5'-3" SOUTH	2'-9" NORTH	10'-9" NORTH
AT PT B	1'-0" SOUTH	0'-3" NORTH	8'-3" NORTH	13'-6" NORTH
AT PT C	NONE	1'-3" NORTH	4'-9" NORTH	12'-9" NORTH

NOTE: CENTER PILING ADJACENT TO WM 4'-0" FROM CENTER OF LOCATED WM. MAXIMUM PILE SPACING IS 8'-0".

3" WIDE SIDEWALK NOTCH SEE DETAILS, SHEET 6.



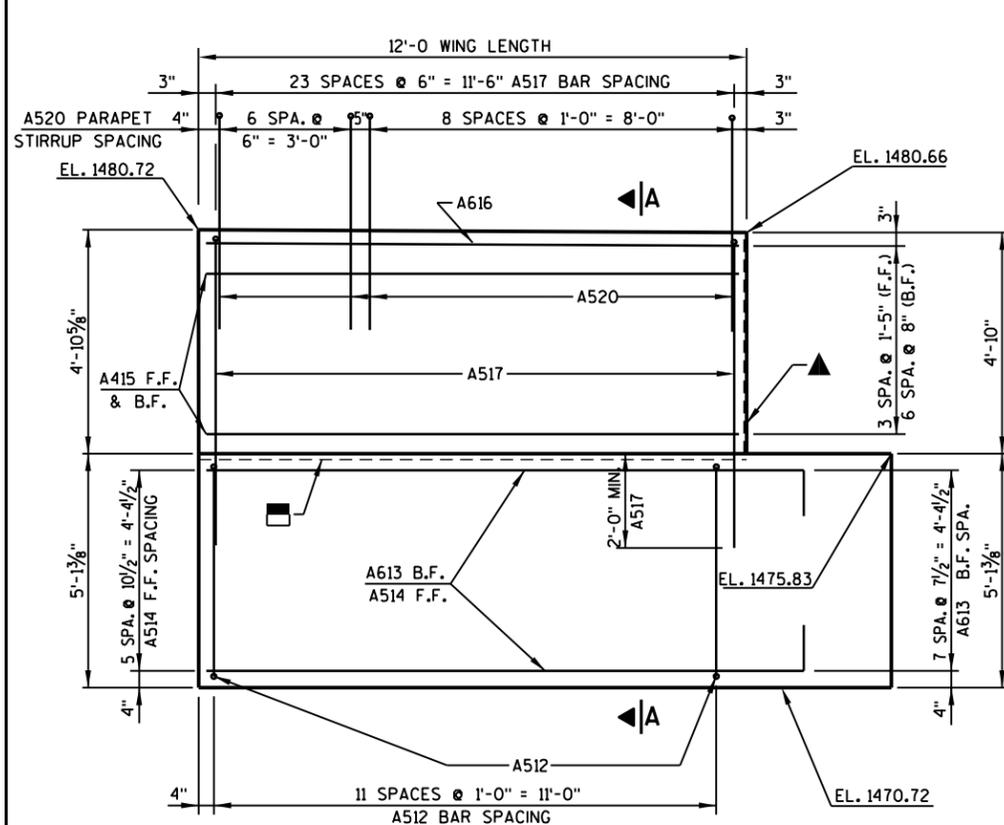
PLAN



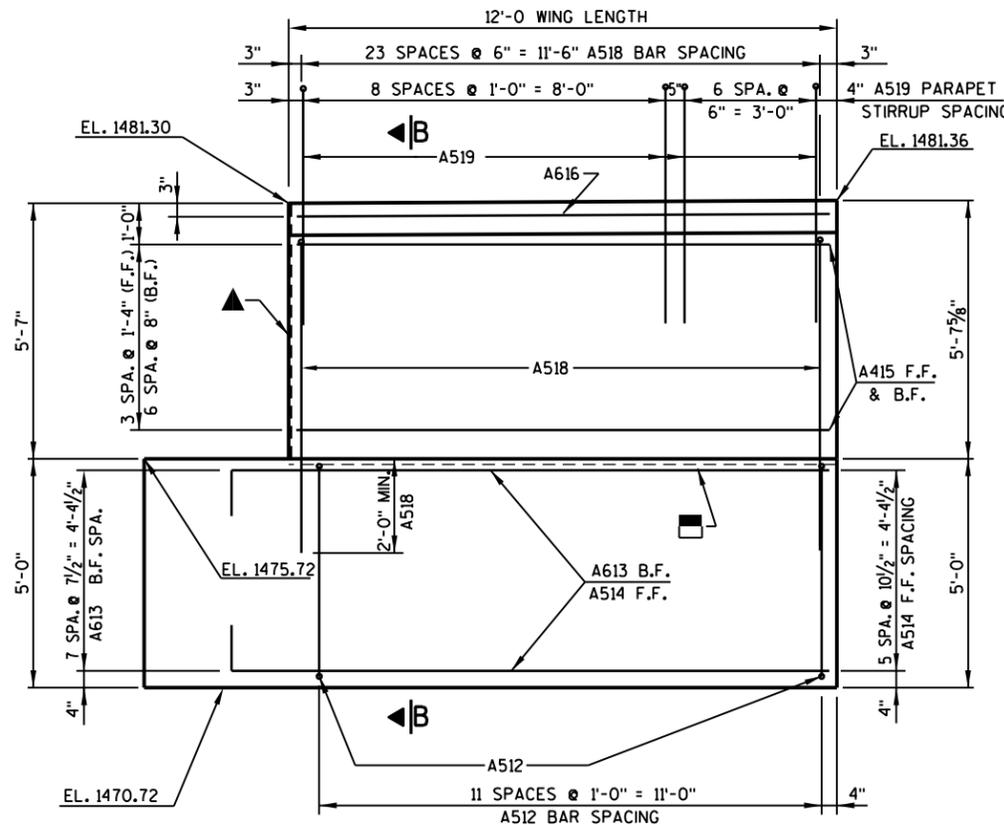
PILE PLAN

ABUTMENT EXTENSION, DEPENDENT ON WM LOCATION DETERMINED BY UTILITY LINE OPENING. SEE TABLE ABOVE FOR EXAMPLE LAYOUTS. PILE PLAN SHOWS WM AT PT B AS SHOWN IN PLAN VIEW ON SHEET 1.

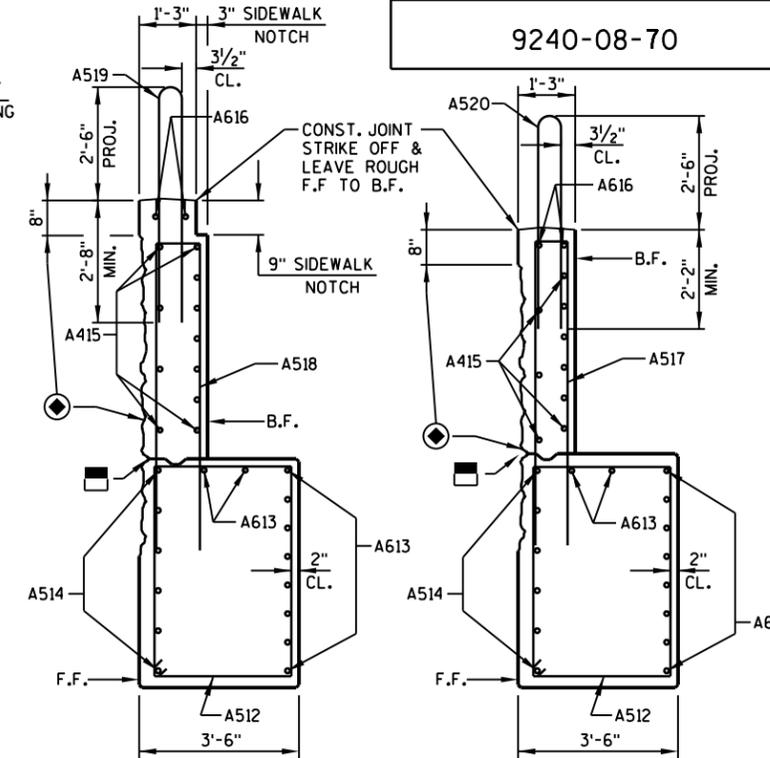
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-50-82	
DRAWN BY		PLANS CK'D.	
RLR		DHW	
WEST ABUTMENT			SHEET 5 OF 19



ELEVATION WING 1



ELEVATION WING 2



SECTION B-B THRU WING 2

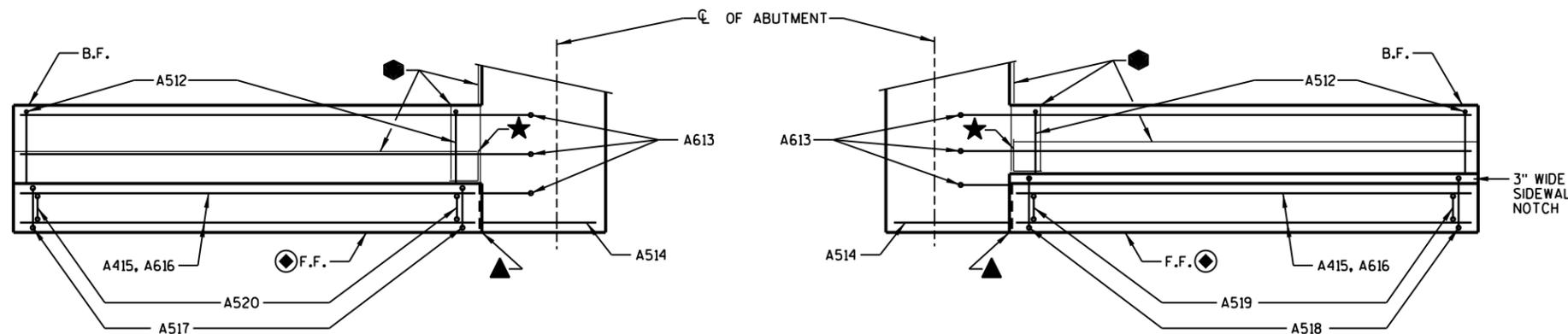
SECTION A-A THRU WING 1

UNCOATED 3140 LBS.  
COATED 2255 LBS.

BILL OF BARS (WEST ABUTMENT)

MARK	NUMBER REQUIRED		LENGTH	BENT	LOCATION
	COATED	UNCOATED			
A401	-	7	28'-0"	X	ABUT. BODY PILES - 1 PER PILE 7 SPIRAL WRAPS
A402	-	14	2'-3"		ABUT. BODY PILES - 2 PER PILE - VERT.
A603	-	11	45'-2"		ABUT. BODY - F.F., TOP & BOTTOM - HORIZ.
A504	-	56	15'-0"	X	ABUT. BODY - STIRRUPS - VERT.
A805	-	16	13'-2"	X	ABUT. BODY - B.F. @ WINGS - HORIZ.
A606	-	8	27'-0"		ABUT. BODY - B.F. @ CENTER - HORIZ.
A407	-	4	8'-0"		ABUT. TOP - B.F. SEMI-EXP. POCKET - HORIZ.
A408	-	2	17'-6"		ABUT. TOP - B.F. SEMI-EXP. POCKET - HORIZ.
A409	-	1	3'-2"		ABUT. TOP - F.F. - GIRDER 3 - HORIZ.
A510	-	4	5'-7"	X	ABUT. TOP - GIRDER SEAT 3 - VERT.
A411	-	18	4'-5"	X	ABUT. TOP - B.F. SEMI-EXP. POCKET - VERT.
A512	24	-	15'-8"	X	WINGS - BOTTOM - STIRRUP - VERT.
A613	20	-	13'-11"	X	WINGS - BOTTOM - B.F. & TOP - HORIZ.
A514	12	-	14'-10"		WINGS - BOTTOM - F.F. - HORIZ.
A415	20	-	11'-8"		WINGS - TOP - F.F. & B.F. - HORIZ.
A616	4	-	11'-8"		WINGS - TOP - F.F. & B.F. - HORIZ.
A517	24	-	13'-11"	X	WING 1 - TOP - TIES - VERT.
A518	24	-	14'-2"	X	WING 2 - TOP - TIES - VERT.
A519	16	-	10'-5"	X	WING 2 - TOP - PARAPET STIRRUP - VERT.
A520	16	-	9'-5"	X	WING 1 - TOP - PARAPET STIRRUP - VERT.
A621	-	14	10'-2"	X	ABUT. BODY - EXTENSION - HORIZ.
A522	-	9	15'-0"	X	ABUT. BODY - EXTENSION - STIRRUPS - VERT.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

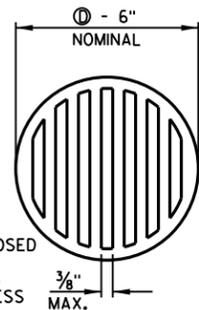


PLAN WING 1

PLAN WING 2

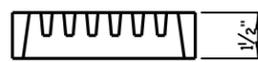
(SEE SHEET 5 FOR POTENTIAL ABUTMENT BODY EXTENSION)

SEE SHEET 5 LEGEND FOR DESCRIPTION OF

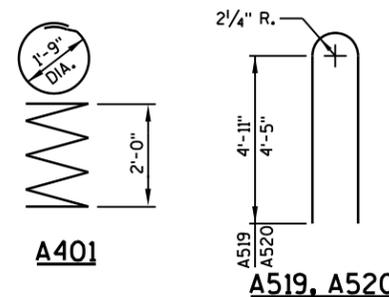


RODENT SHIELD

Ø - DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.

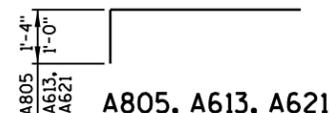


SECTION C-C



A401

A519, A520



A805, A613, A621

MARK	C	D
A510	1'-6"	2'-10"
A411	1'-6"	1'-7"
A517	6'-9"	8"
A518	6'-9"	11"

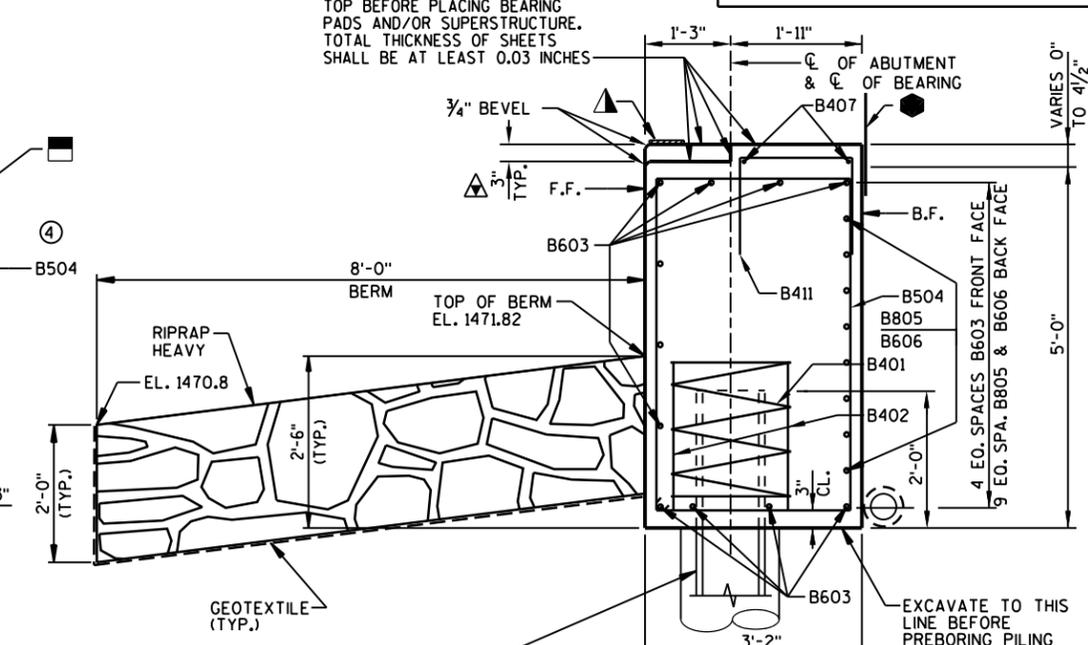
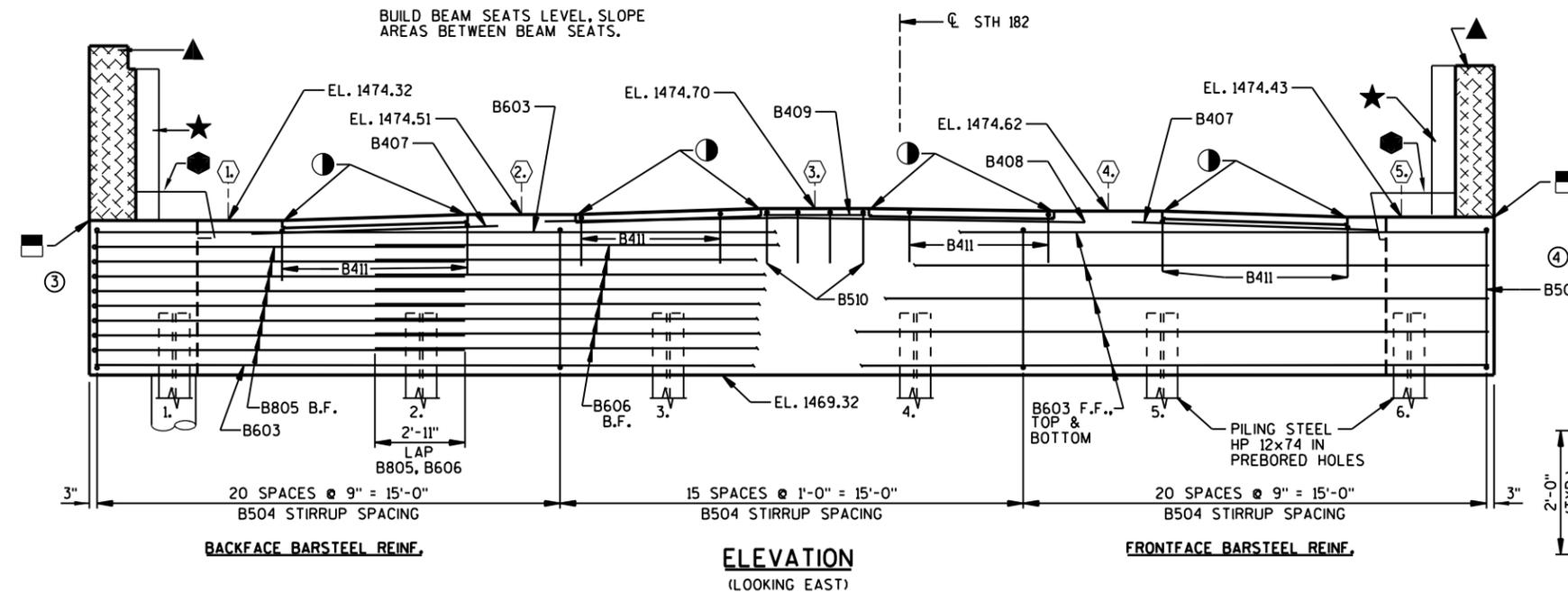
MARK	A	B
A504	4'-4"	2'-10"
A512	4'-7"	2'-11"
A522	4'-4"	2'-10"

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-50-82	
DRAWN BY		RLR	PLANS CK'D. DHW
WEST ABUTMENT DETAILS			SHEET 6 OF 19

FOR WING ELEVATIONS AND DETAILS SEE SHEET 8.

BUILD BEAM SEATS LEVEL. SLOPE AREAS BETWEEN BEAM SEATS.

STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS AND/OR SUPERSTRUCTURE. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03 INCHES



EAST ABUTMENT TO BE SUPPORTED ON PILING STEEL HP 12-INCH x 74 LB. WITH A REQUIRED DRIVING RESISTANCE OF 250 TONS PER PILE BY SEATING THE PILE IN GRANITIC BEDROCK. ESTIMATED PILE LENGTHS ARE 30'-0". PREBORE ALL PILES TO EXTEND A MINIMUM 3'-0" INTO BEDROCK OR CONSOLIDATED MATERIAL. ESTIMATED PREBORE DEPTHS ARE 28'-0". PILES PLACED IN PREBORED HOLES CORED INTO ROCK DO NOT REQUIRE DRIVING. SEE SHEET 8 FOR PILE SPLICE DETAILS.

⊗ - THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 FOR THE SEATED PILE.

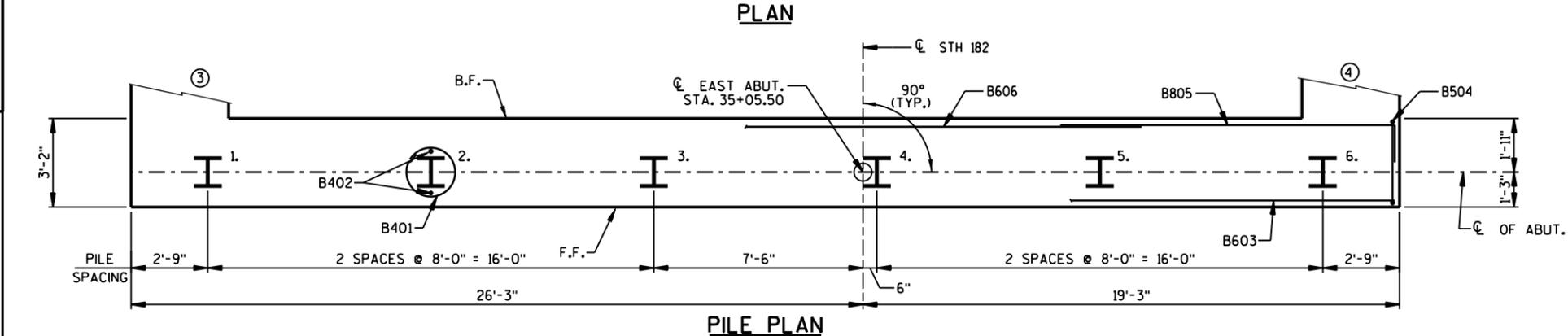
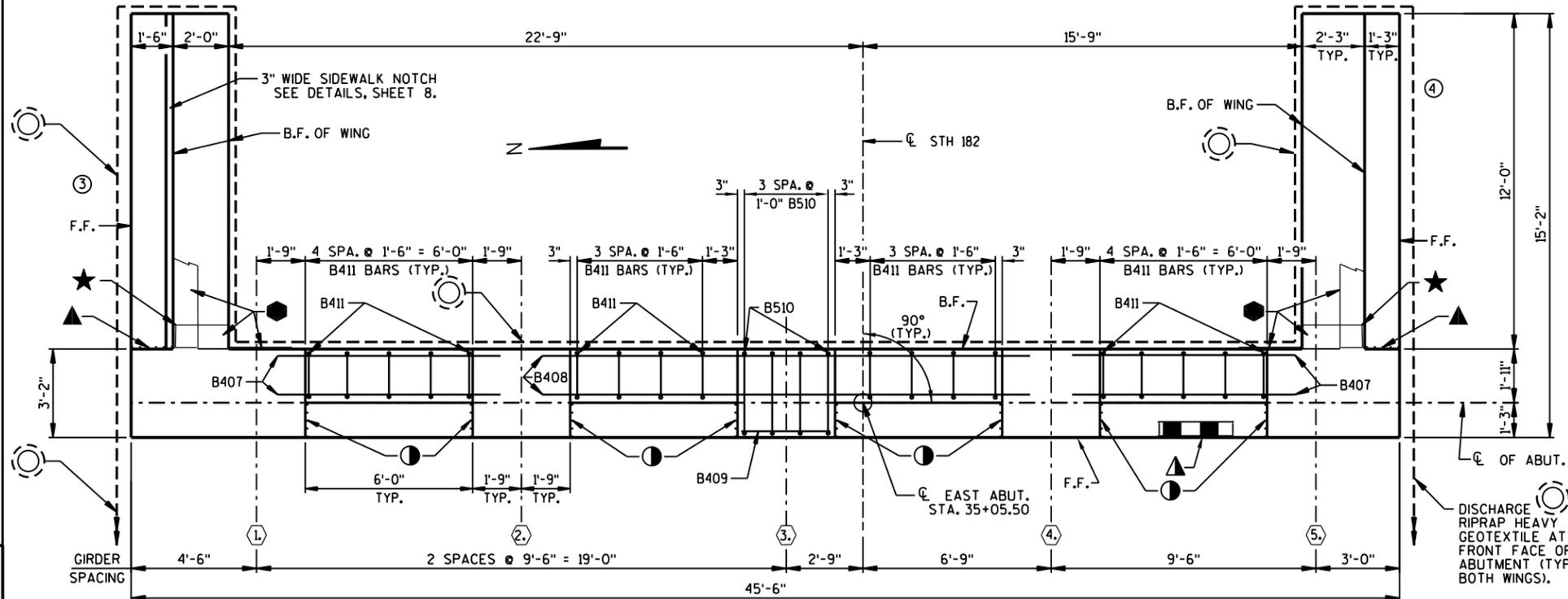
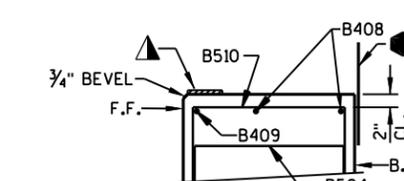
NOTE: AN HP 14-INCH x 73 LB. PILE IS AN ACCEPTABLE ALTERNATIVE PILE. USE SAME PILE SIZE THROUGHOUT THE STRUCTURE.

**TYPICAL SECTION THRU ABUTMENT**

**LEGEND**

- - INDICATES WING NUMBER.
- ⊗ - INDICATES GIRDER NUMBER.
- - CONSTRUCTION JOINT ON WING FORMED BY BEVELED 2x6. PLACE ON B.F. OF WING. POUR CONCRETE ABOVE THIS JOINT AFTER DECK IS IN PLACE.
- ⊙ - ARCHITECTURAL SURFACE TREATMENT ON F.F. OF WINGS. FOR LIMITS ON WINGS SEE SHEET 19.
- ▲ - SEMI-EXPANSION POCKET. CONSTRUCT 3" DEEPER THAN SURROUNDING BEAM SEATS AND BACKWALL.
- - 3/4" CORK FILLER (SIDE VERTICAL FACES ONLY).
- ▲ - 1/2" PREFORMED JOINT FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONC.).
- ▲ - 4" x 3/4" PREFORMED JOINT FILLER, EXTEND FULL LENGTH OF ABUTMENT BETWEEN WING CORNERS. SEE BEARING PAD DETAIL, SHEET 12.
- ★ - VERTICAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND FROM BRIDGE SEAT TO TOP OF WINGS OR SIDEWALK NOTCH ON WING.
- - HORIZONTAL 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING. EXTEND BETWEEN WING TOPS AND ALONG WING CONSTRUCTION JOINT.
- ⊙ - PIPE UNDERDRAIN WRAPPED 6-INCH. EXTEND THRU RIPRAP HEAVY AND GEOTEXTILE. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. PROVIDE RODENT PROTECTION AT ENDS OF PIPE, SEE DETAIL SHEET 6.

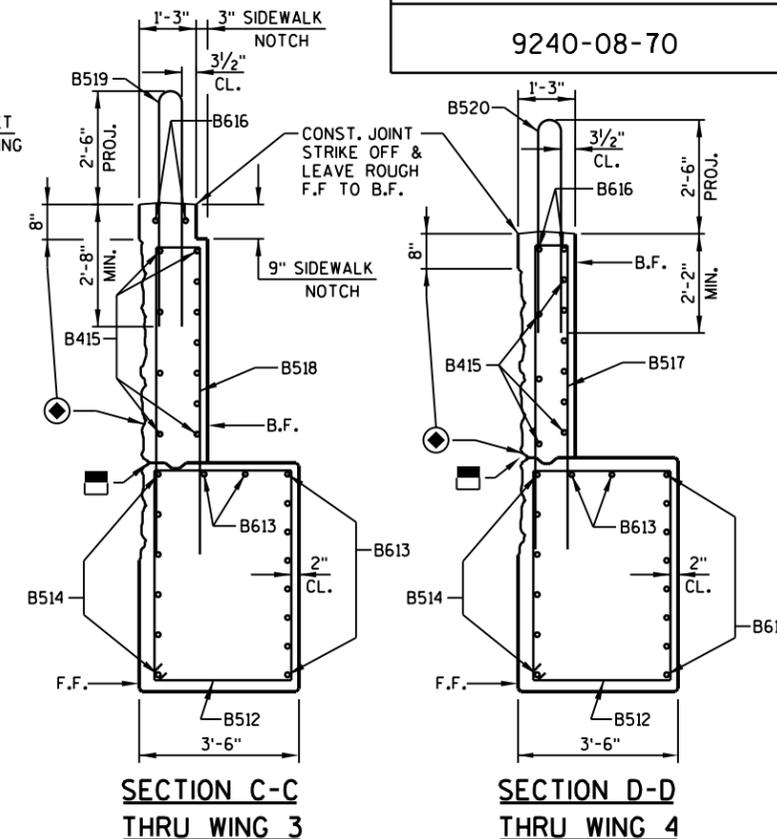
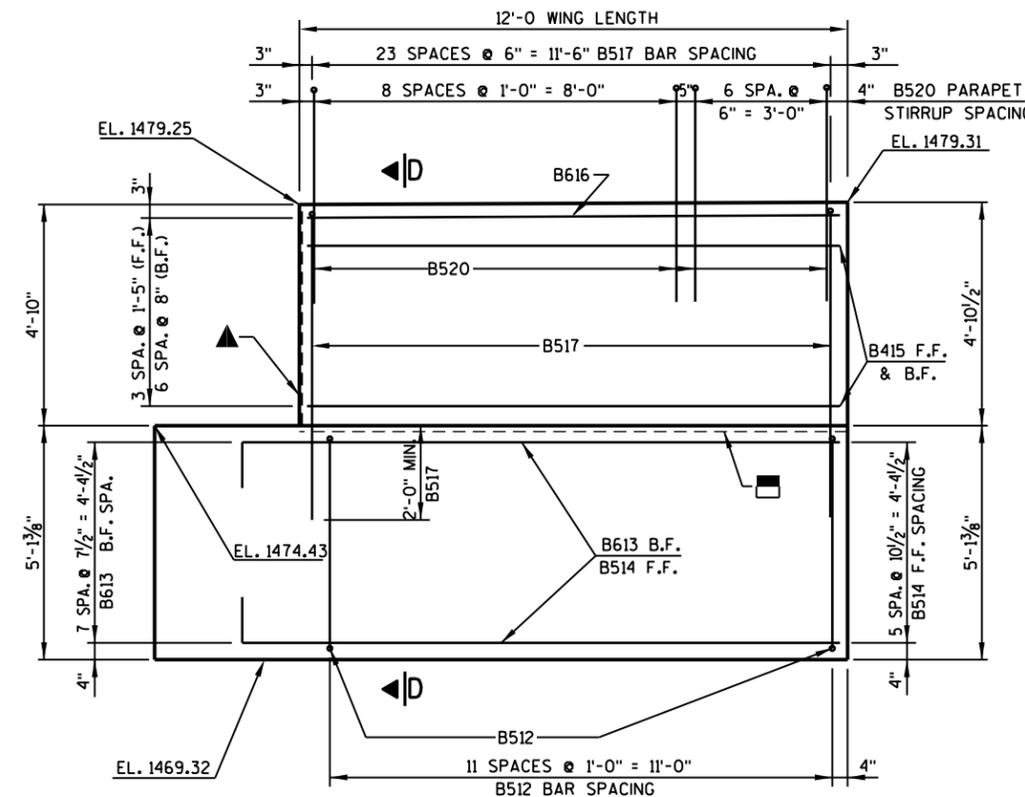
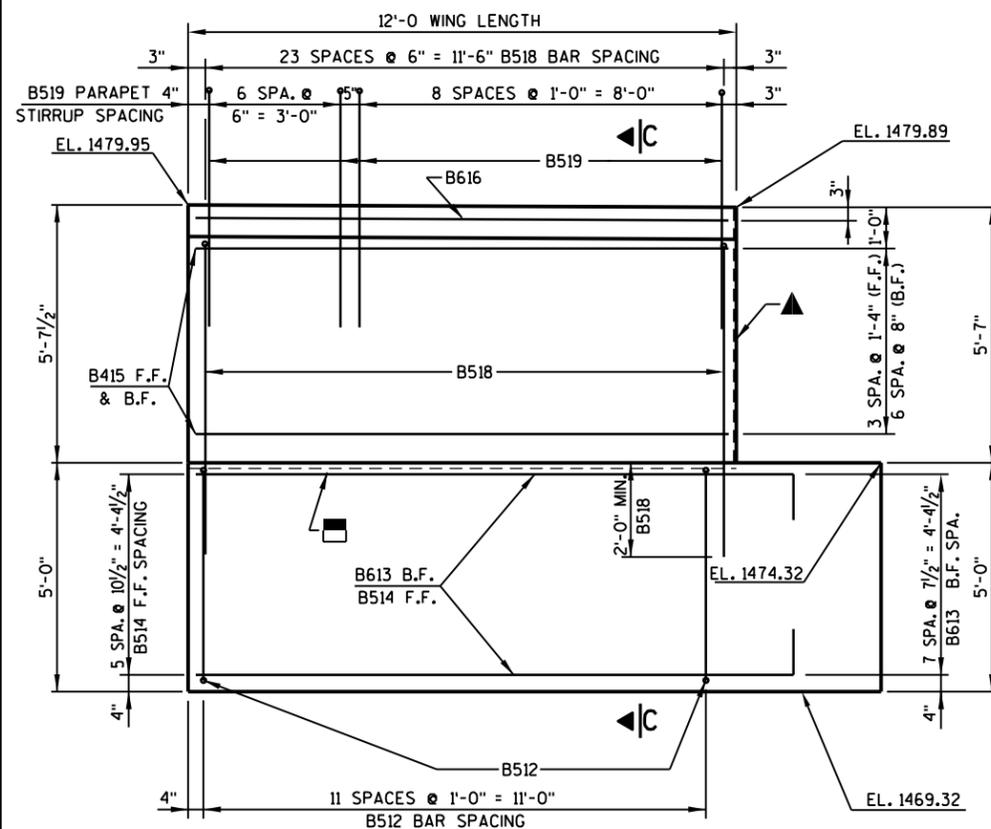
F.F. - FRONT FACE B.F. - BACK FACE CL. - CLEAR



8

8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE</b>		<b>B-50-82</b>	
DRAWN BY RLR		PLANS CK'D. DHW	
<b>EAST ABUTMENT</b>			SHEET 7 OF 19



**ELEVATION WING 3**

**ELEVATION WING 4**

**SECTION C-C THRU WING 3**

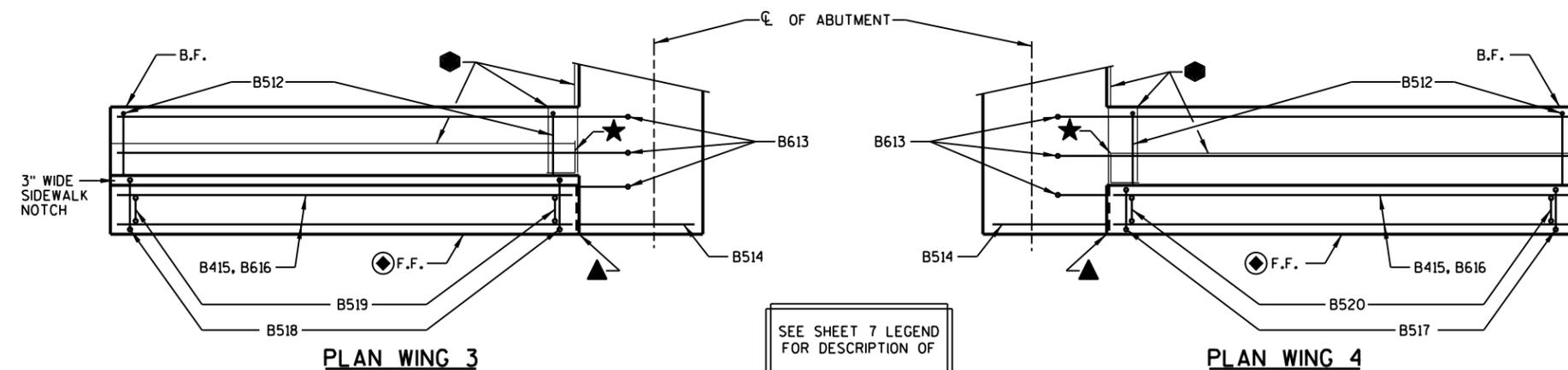
**SECTION D-D THRU WING 4**

**UNCOATED 2765 LBS.  
 COATED 2255 LBS.**

**BILL OF BARS (EAST ABUTMENT)**

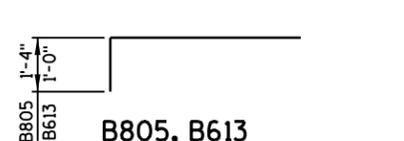
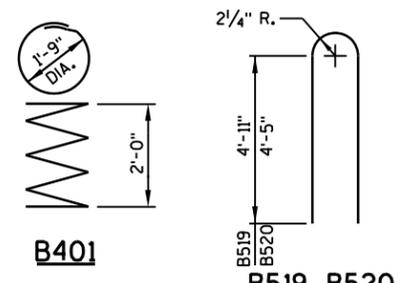
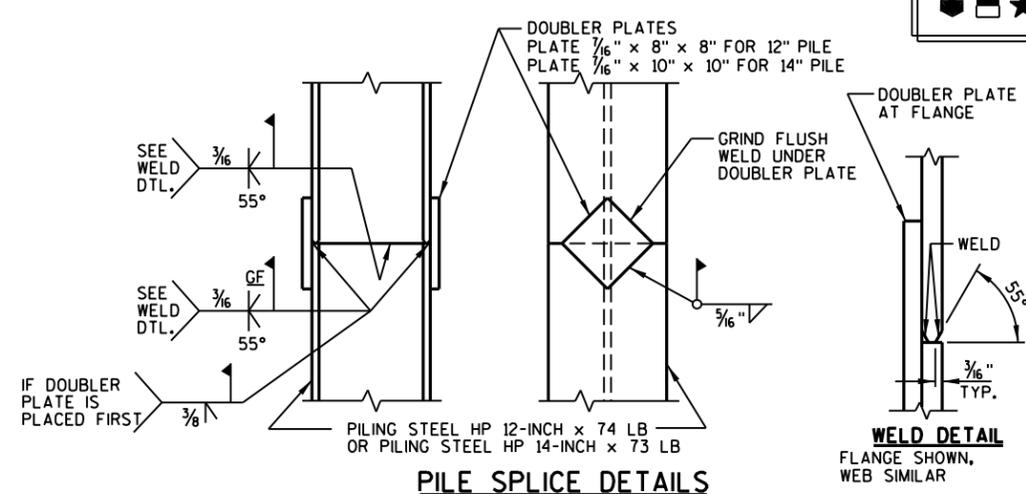
MARK	NUMBER REQUIRED		LENGTH	BENT	LOCATION
	COATED	UNCOATED			
B401	-	6	28'-0"	X	ABUT. BODY PILES - 1 PER PILE 7 SPIRAL WRAPS
B402	-	12	2'-3"		ABUT. BODY PILES - 2 PER PILE - VERT.
B603	-	11	45'-2"		ABUT. BODY - F.F., TOP & BOTTOM - HORIZ.
B504	-	56	15'-0"	X	ABUT. BODY - STIRRUPS - VERT.
B805	-	16	13'-2"	X	ABUT. BODY - B.F. @ WINGS - HORIZ.
B606	-	8	27'-0"		ABUT. BODY - B.F. @ CENTER - HORIZ.
B407	-	4	8'-0"		ABUT. TOP - B.F. SEMI-EXP. POCKET - HORIZ.
B408	-	2	17'-6"		ABUT. TOP - B.F. SEMI-EXP. POCKET - HORIZ.
B409	-	1	3'-2"		ABUT. TOP - F.F. - GIRDER 3 - HORIZ.
B510	-	4	5'-7"	X	ABUT. TOP - GIRDER SEAT 3 - VERT.
B411	-	18	4'-5"	X	ABUT. TOP - B.F. SEMI-EXP. POCKET - VERT.
B512	24	-	15'-8"	X	WINGS - BOTTOM - STIRRUP - VERT.
B613	20	-	13'-11"	X	WINGS - BOTTOM - B.F. & TOP - HORIZ.
B514	12	-	14'-10"		WINGS - BOTTOM - F.F. - HORIZ.
B415	20	-	11'-8"		WINGS - TOP - F.F. & B.F. - HORIZ.
B616	4	-	11'-8"		WINGS - TOP - F.F. & B.F. - HORIZ.
B517	24	-	13'-11"	X	WING 4 - TOP - TIES - VERT.
B518	24	-	14'-2"	X	WING 3 - TOP - TIES - VERT.
B519	16	-	10'-5"	X	WING 3 - TOP - PARAPET STIRRUP - VERT.
B520	16	-	9'-5"	X	WING 4 - TOP - PARAPET STIRRUP - VERT.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

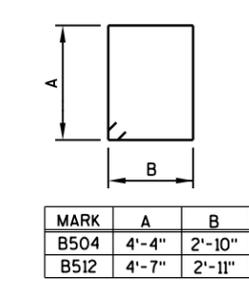


SEE SHEET 7 LEGEND FOR DESCRIPTION OF

● ■ ★ ▲ ◆



MARK	C	D
B510	1'-6"	2'-10"
B411	1'-6"	1'-7"
B517	6'-9"	8"
B518	6'-9"	11"



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-50-82	
DRAWN BY	RLR	PLANS CK'D.	DHW
<b>EAST ABUTMENT DETAILS</b>			SHEET 8 OF 19

8

8

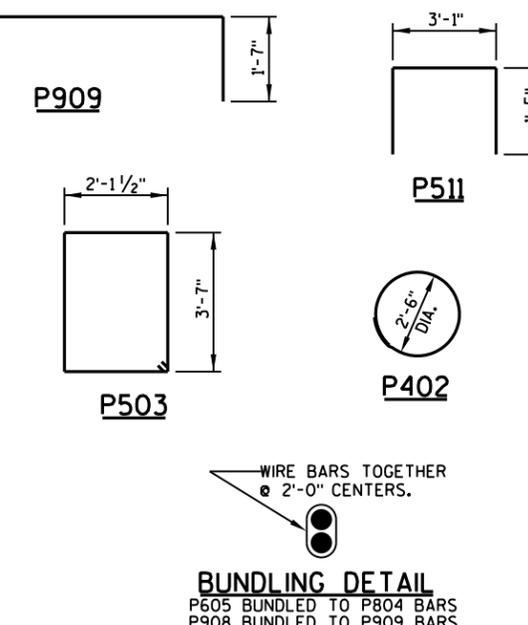
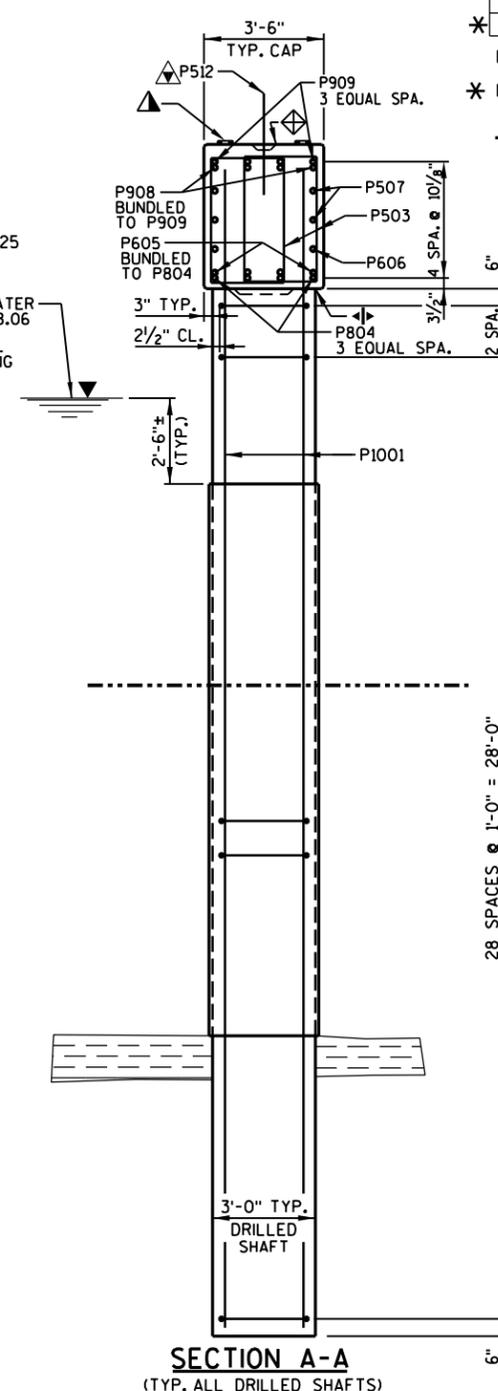
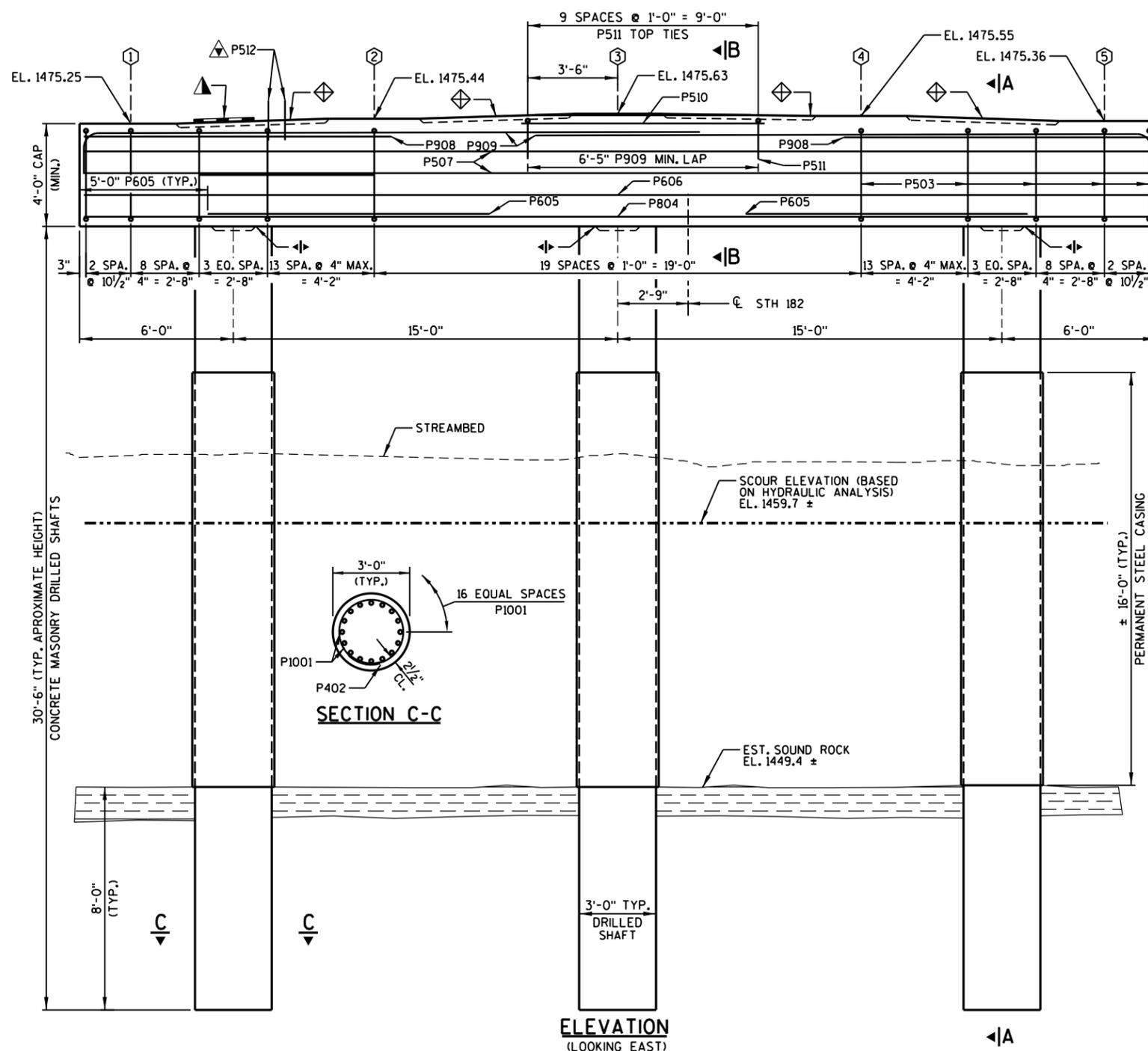
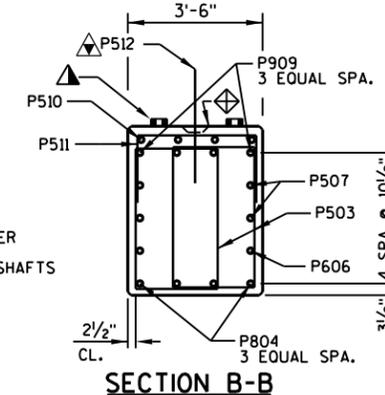
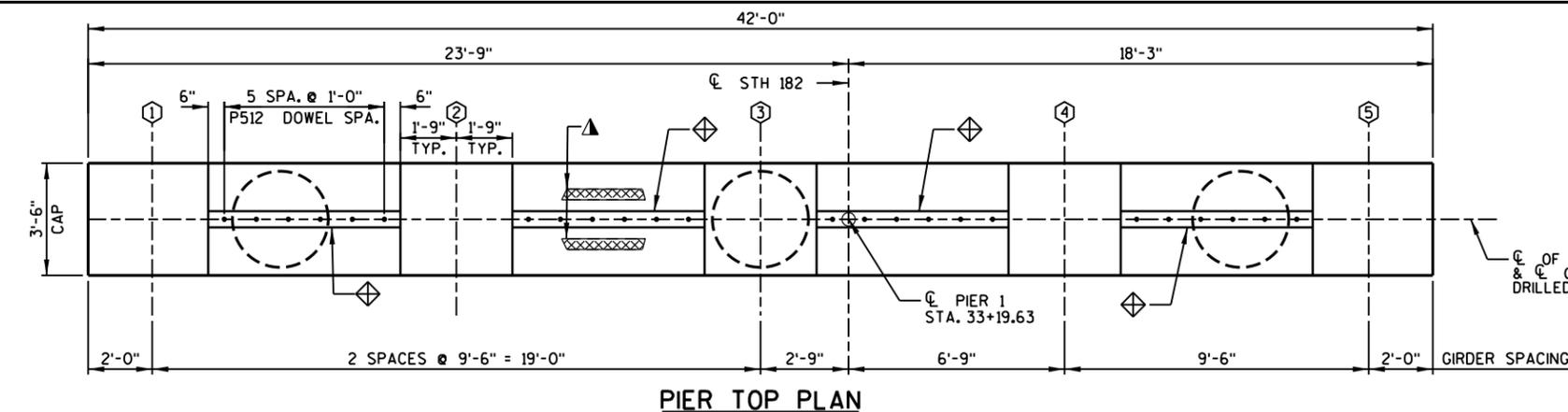
**BILL OF BARS**

**UNCOATED 11,360 LBS.  
COATED 50 LBS.**

MARK	NO. REQ'D.	LENGTH	BENT	LOCATION
P1001	48	33'-9"		PIER DRILLED SHAFT - VERT.
P402	93	9'-4"	X	PIER DRILLED SHAFT - STIRRUP - HORIZ.
P503	144	12'-1"	X	PIER CAP - STIRRUP - VERT.
P804	4	4'-8"		PIER CAP - BOTTOM - HORIZ.
P605	8	1'-0"		PIER CAP - BOTTOM - HORIZ.
P606	2	4'-8"		PIER CAP - HORIZ.
P507	4	4'-8"		PIER CAP - HORIZ.
P908	8	12'-0"		PIER CAP - TOP - HORIZ.
P909	8	25'-5"	X	PIER CAP - TOP - HORIZ.
P510	4	9'-6"		PIER CAP - TOP - HORIZ.
P511	10	5'-8"	X	PIER CAP - TOP - TIE - VERT.
* P512	24	2'-0"		PIER CAP - TOP - DOWEL - VERT.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

\* EPOXY COAT THESE BARS.



**LEGEND**

- CL.- CLEAR
- - DENOTES GIRDER NUMBER.
- ▲ - P512 BARS @ 1'-0" CENTERS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONCRETE).
- ▲ - 4" x 3/4" FILLER, TYPICAL ALL AROUND TOP EDGES OF PIER. SEE SHEET 12 FOR FILLER AT BEARING PAD DETAIL.
- ◆ - 2" x 6" BEVELED KEYWAY BETWEEN GIRDER SEATS.
- ◆ - KEYED CONST. JOINT FORMED BY SURFACED & BEVELED 1'-3" x 1'-3" x 2" TYP. TOP OF ALL DRILLED SHAFTS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE</b>		<b>B-50-82</b>	
DRAWN BY RLR		PLANS CK'D. DHW	
<b>PIER 1</b>		SHEET 9 OF 19	

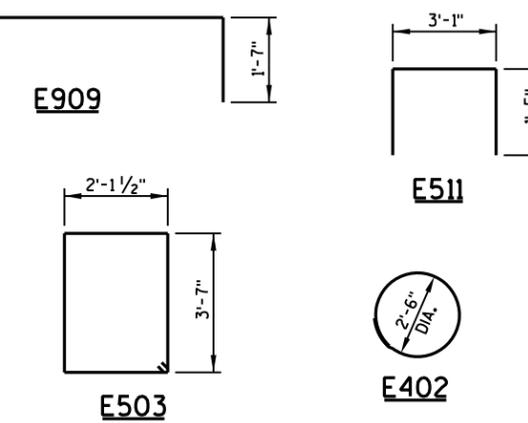
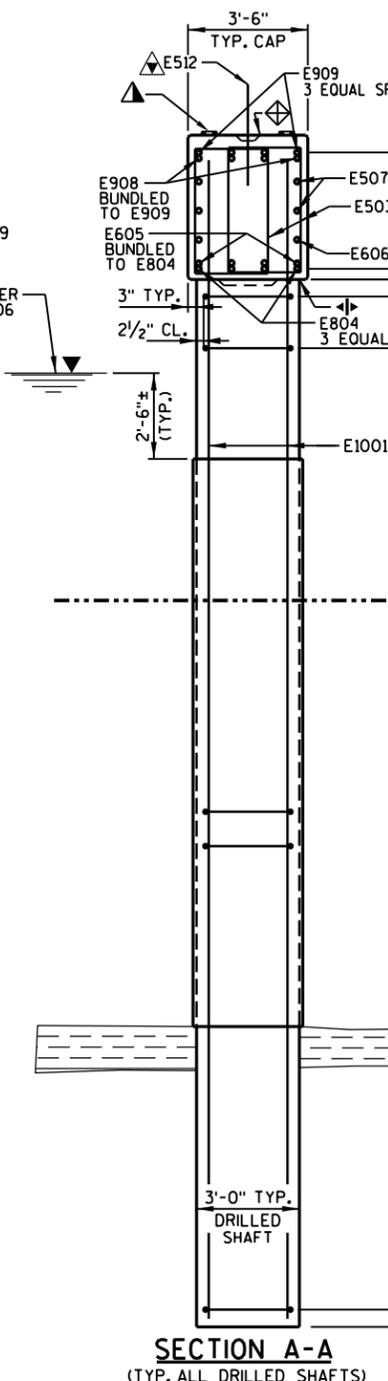
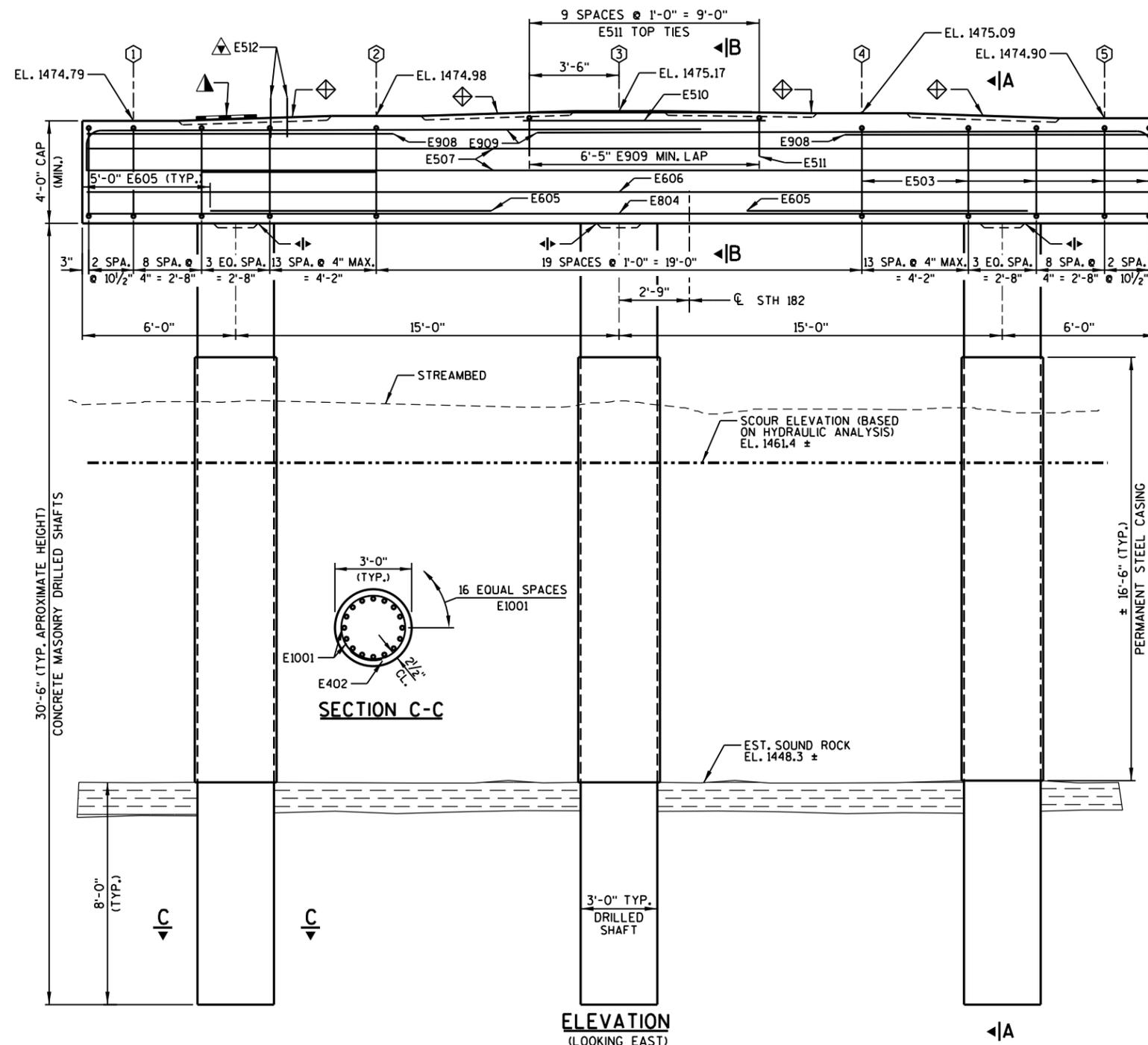
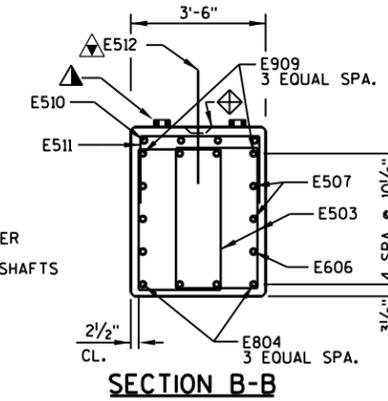
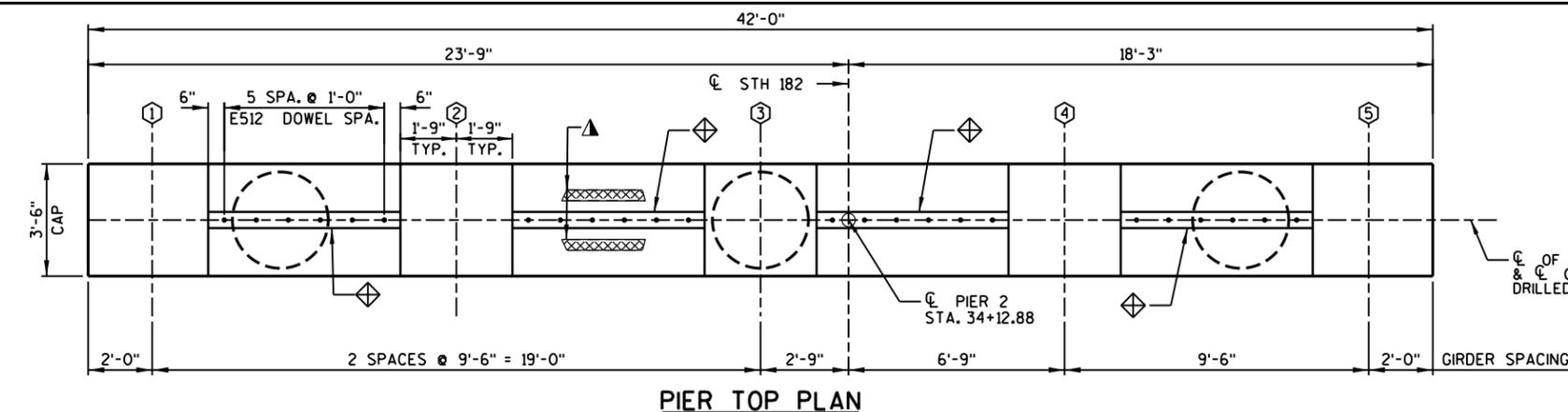
**BILL OF BARS**

**UNCOATED 11,360 LBS.  
COATED 50 LBS.**

MARK	NO. REQ'D.	LENGTH	BENT	LOCATION
E1001	48	33'-9"		PIER DRILLED SHAFT - VERT.
E402	93	9'-4"	X	PIER DRILLED SHAFT - STIRRUP - HORIZ.
E503	144	12'-1"	X	PIER CAP - STIRRUP - VERT.
E804	4	4'-8"		PIER CAP - BOTTOM - HORIZ.
E605	8	1'-0"		PIER CAP - BOTTOM - HORIZ.
E606	2	4'-8"		PIER CAP - HORIZ.
E507	4	4'-8"		PIER CAP - HORIZ.
E908	8	12'-0"		PIER CAP - TOP - HORIZ.
E909	8	25'-5"	X	PIER CAP - TOP - HORIZ.
E510	4	9'-6"		PIER CAP - TOP - HORIZ.
E511	10	5'-8"	X	PIER CAP - TOP - TIE - VERT.
*E512	24	2'-0"		PIER CAP - TOP - DOWEL - VERT.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

\* EPOXY COAT THESE BARS.



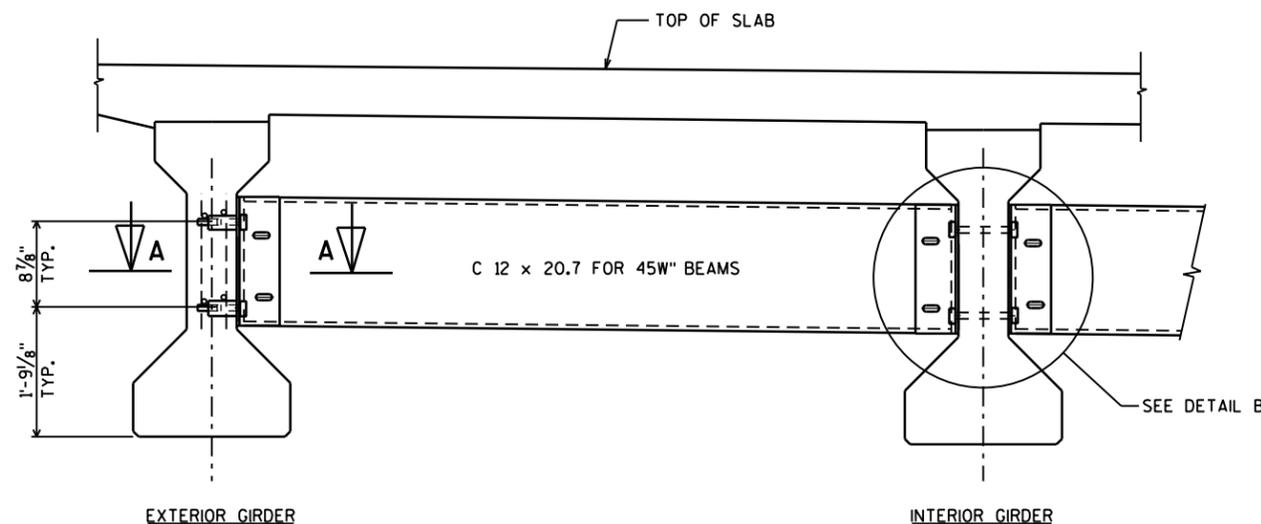
**LEGEND**

- CL. - CLEAR
- - DENOTES GIRDER NUMBER.
- ▲ - E512 BARS @ 1'-0" CENTERS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONCRETE).
- ▲ - 4" x 3/4" FILLER, TYPICAL ALL AROUND TOP EDGES OF PIER. SEE SHEET 12 FOR FILLER AT BEARING PAD DETAIL.
- ◆ - 2" x 6" BEVELED KEYWAY BETWEEN GIRDER SEATS.
- ◆ - KEYED CONST. JOINT FORMED BY SURFACED & BEVELED 1'-3" x 1'-3" x 2" TYP. TOP OF ALL DRILLED SHAFTS.

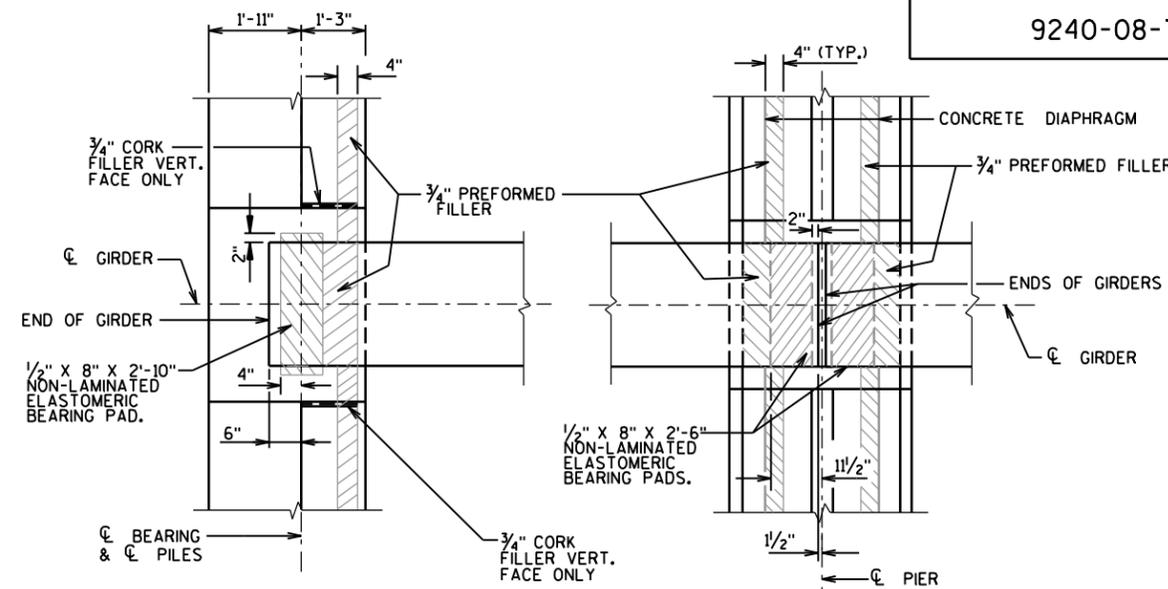
**BUNDLING DETAIL**  
E605 BUNDLED TO E804 BARS  
E908 BUNDLED TO E909 BARS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE</b>		<b>B-50-82</b>	
DRAWN BY RLR		PLANS CK'D. DHW	
<b>PIER 2</b>			SHEET 10 OF 19





**PART TRANSVERSE SECTION AT DIAPHRAGM**



**BEARING PAD DETAIL**

**NOTES**

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-50-82", EACH.

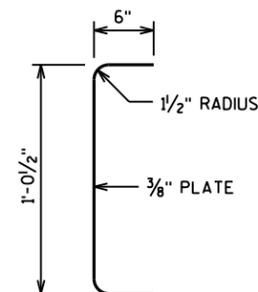
EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.

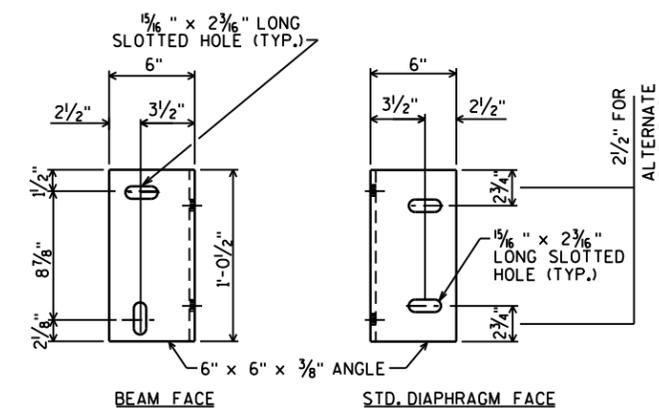
ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE 1.

ALL DIAPHRAGM STRUCTURAL STEEL SHOWN SHALL BE HOT-DIPPED GALVANIZED. ALL BOLTS, NUTS AND WASHERS SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C. GALVANIZED NUTS SHALL BE TAPPED OVERSIZE IN ACCORDANCE WITH THE REQUIREMENTS OF ASTM A563 AND SHALL MEET THE REQUIREMENTS OF SUPPLEMENTARY REQUIREMENT S1 OF ASTM A563, LUBRICANT AND TEST FOR COATED NUTS.

SEE HALF PLAN, SHEET 13 FOR LOCATION OF DIAPHRAGMS.

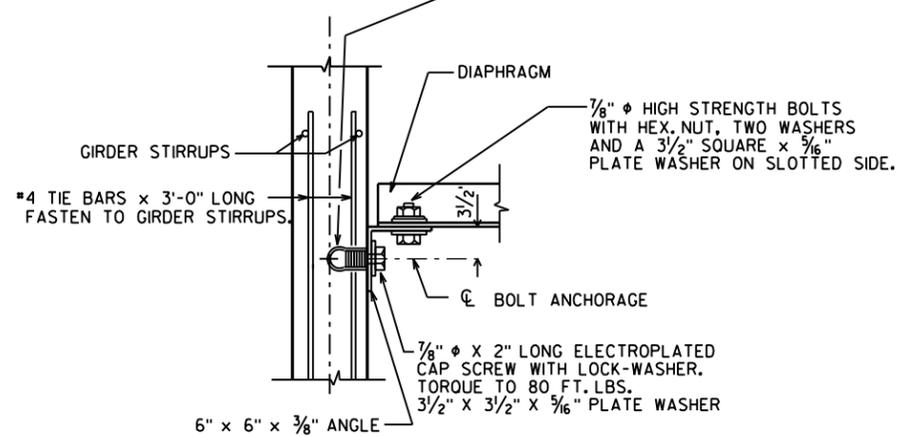


**SECTION THRU ALTERNATE DIAPHRAGM**



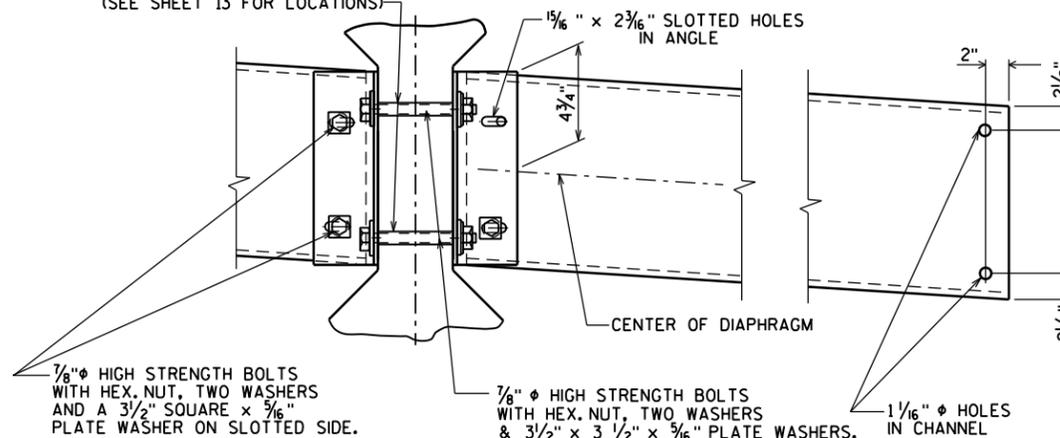
**DIAPHRAGM SUPPORT**

7/8"  $\phi$  ELECTROPLATED FERRULE LOOP INSERT (MEDIUM HIGH CARBON WIRE) OR APPROVED EQUAL. SEE SHEET 13 FOR LOCATIONS.



**SECT. A-A**  
(FOR EXTERIOR ATTACHMENT)

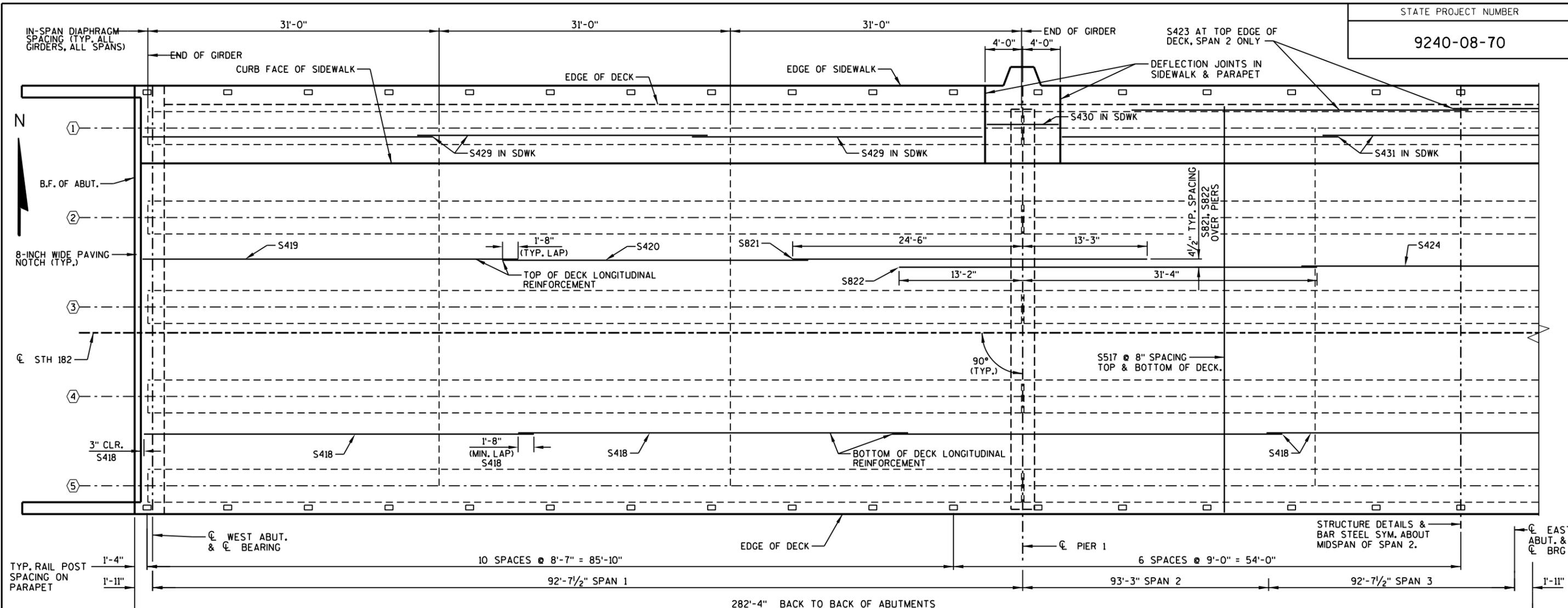
FORM 1 1/4"  $\phi$  HOLES IN WEB WITH PIPE SLEEVE (SEE SHEET 13 FOR LOCATIONS)



**DETAIL B**

(FOR CONTINUOUS LINE OF DIAPHRAGMS)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-50-82</b>			
DRAWN BY RLR		PLANS CK'D. DHW	
<b>STEEL DIAPHRAGM &amp; BEARING PAD DETAIL</b>			SHEET 12 OF 19

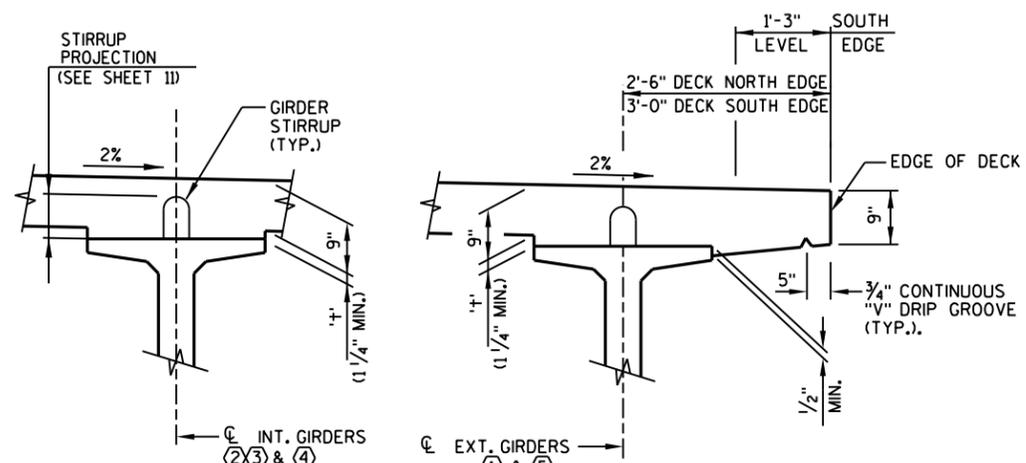


TOP OF DECK ELEVATIONS

LOCATION	SPAN POINT	SOUTH PARAPET FACE	GIRDER 5	GIRDER 4	C/L	GIRDER 3	GIRDER 2	SIDEWALK CURB FACE	GIRDER 1	NORTH DECK EDGE
W. ABUT.	1	1480.66	1480.69	1480.88	1481.02	1480.96	1480.77	1480.66	1480.58	1480.53
	1.1	1480.61	1480.64	1480.83	1480.97	1480.91	1480.72	1480.61	1480.53	1480.48
	1.2	1480.56	1480.60	1480.79	1480.92	1480.87	1480.68	1480.56	1480.49	1480.44
	1.3	1480.52	1480.55	1480.74	1480.88	1480.82	1480.63	1480.52	1480.44	1480.39
	1.4	1480.47	1480.50	1480.69	1480.83	1480.77	1480.58	1480.47	1480.39	1480.34
	1.5	1480.42	1480.46	1480.65	1480.78	1480.73	1480.54	1480.42	1480.35	1480.30
	1.6	1480.38	1480.41	1480.60	1480.74	1480.68	1480.49	1480.38	1480.30	1480.25
	1.7	1480.33	1480.37	1480.56	1480.69	1480.64	1480.45	1480.33	1480.26	1480.21
	1.8	1480.28	1480.32	1480.51	1480.64	1480.59	1480.40	1480.28	1480.21	1480.16
	1.9	1480.24	1480.27	1480.46	1480.60	1480.54	1480.35	1480.24	1480.16	1480.11
PIER #1	2	1480.19	1480.23	1480.42	1480.55	1480.50	1480.31	1480.19	1480.12	1480.07
	2.1	1480.15	1480.18	1480.37	1480.51	1480.45	1480.26	1480.15	1480.07	1480.02
	2.2	1480.10	1480.13	1480.32	1480.46	1480.40	1480.21	1480.10	1480.02	1479.97
	2.3	1480.05	1480.09	1480.28	1480.41	1480.36	1480.17	1480.05	1479.98	1479.93
	2.4	1480.01	1480.04	1480.23	1480.37	1480.31	1480.12	1480.01	1479.93	1479.88
	2.5	1479.96	1479.99	1480.18	1480.32	1480.26	1480.07	1479.96	1479.88	1479.83
	2.6	1479.91	1479.95	1480.14	1480.27	1480.22	1480.03	1479.91	1479.84	1479.79
	2.7	1479.87	1479.90	1480.09	1480.23	1480.17	1479.98	1479.87	1479.79	1479.74
	2.8	1479.82	1479.85	1480.04	1480.18	1480.12	1479.93	1479.82	1479.74	1479.69
	2.9	1479.77	1479.81	1480.00	1480.13	1480.08	1479.89	1479.77	1479.70	1479.65
PIER #2	3	1479.73	1479.76	1479.95	1480.09	1480.03	1479.84	1479.73	1479.65	1479.60
	3.1	1479.68	1479.71	1479.90	1480.04	1479.98	1479.79	1479.68	1479.60	1479.55
	3.2	1479.63	1479.67	1479.86	1479.99	1479.94	1479.75	1479.63	1479.56	1479.51
	3.3	1479.59	1479.62	1479.81	1479.95	1479.89	1479.70	1479.59	1479.51	1479.46
	3.4	1479.54	1479.58	1479.77	1479.90	1479.85	1479.66	1479.54	1479.47	1479.42
	3.5	1479.49	1479.53	1479.72	1479.85	1479.80	1479.61	1479.49	1479.42	1479.37
	3.6	1479.45	1479.48	1479.67	1479.81	1479.75	1479.56	1479.45	1479.37	1479.32
	3.7	1479.40	1479.44	1479.63	1479.76	1479.71	1479.52	1479.40	1479.33	1479.28
	3.8	1479.36	1479.39	1479.58	1479.72	1479.66	1479.47	1479.36	1479.28	1479.23
	3.9	1479.31	1479.34	1479.53	1479.67	1479.61	1479.42	1479.31	1479.23	1479.18
E. ABUT.	4	1479.26	1479.30	1479.49	1479.62	1479.57	1479.38	1479.26	1479.19	1479.14

HALF PLAN

NOTE: AN AVERAGE HAUNCH ("t") OF 2 7/8" FOR ALL SPANS WAS USED IN THE QUANTITY "CONCRETE MASONRY STRUCTURES."



DECK HAUNCH DETAIL

TO DETERMINE 't', ELEV. OF TOP OF GIRDERS AT C/L OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. TO DETERMINE THE TOP OF DECK ELEVATION FOR POINT REFERRED USE TABLE ON THIS SHEET AND ADJUST FOR CROSS SLOPE OVER GIRDER. THEN FOLLOW THIS PROCESS:

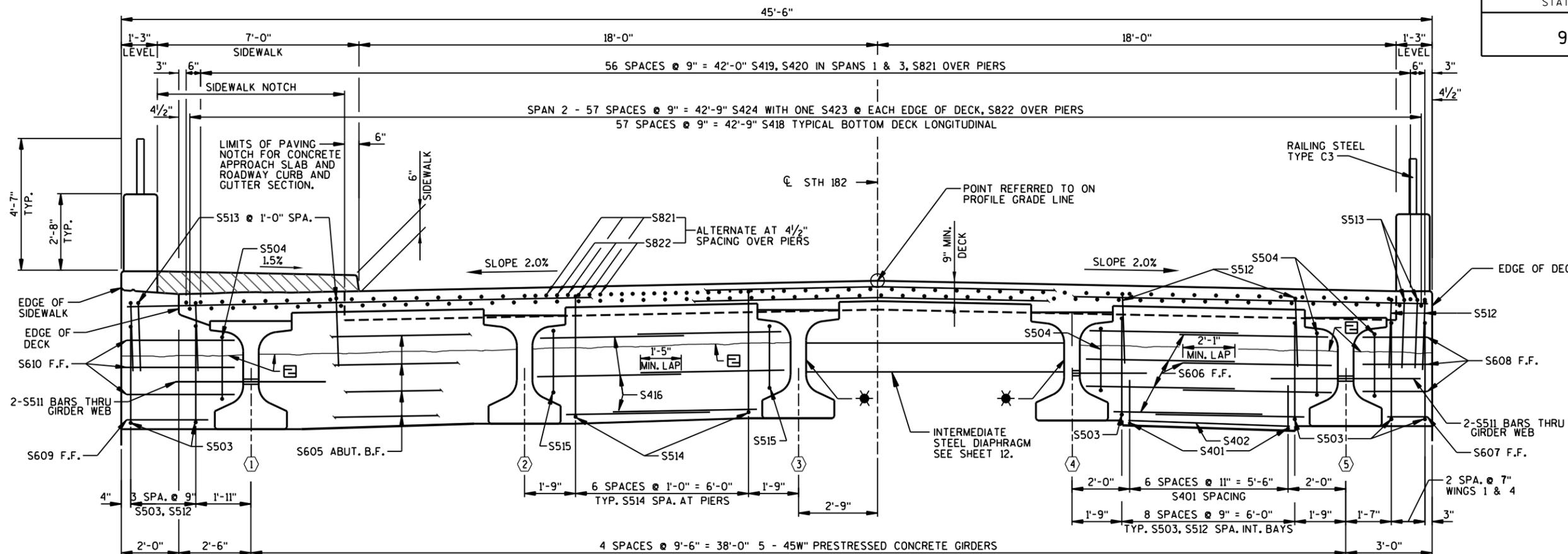
- TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
- + DEADLOAD DEFLECTION (SEE SHEET 11)
- DECK THICKNESS
- 
- = HAUNCH HEIGHT 't'

IF 1 1/4" MINIMUM HAUNCH HEIGHT 't' CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN DECK THICKNESS SHALL BE HELD. MAX. HAUNCH HEIGHT EQUALS "STIRRUP PROJECTION" MINUS 3".

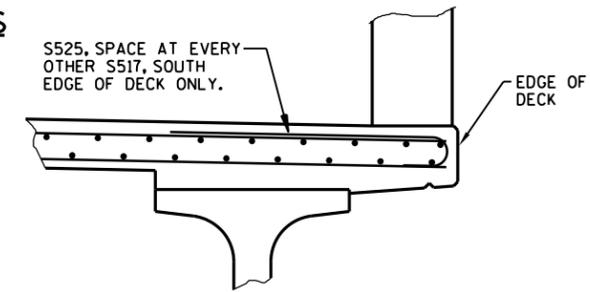
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-50-82			
DRAWN BY RLR		PLANS CK'D. DHW	
SUPERSTRUCTURE			SHEET 13 OF 19

8

8



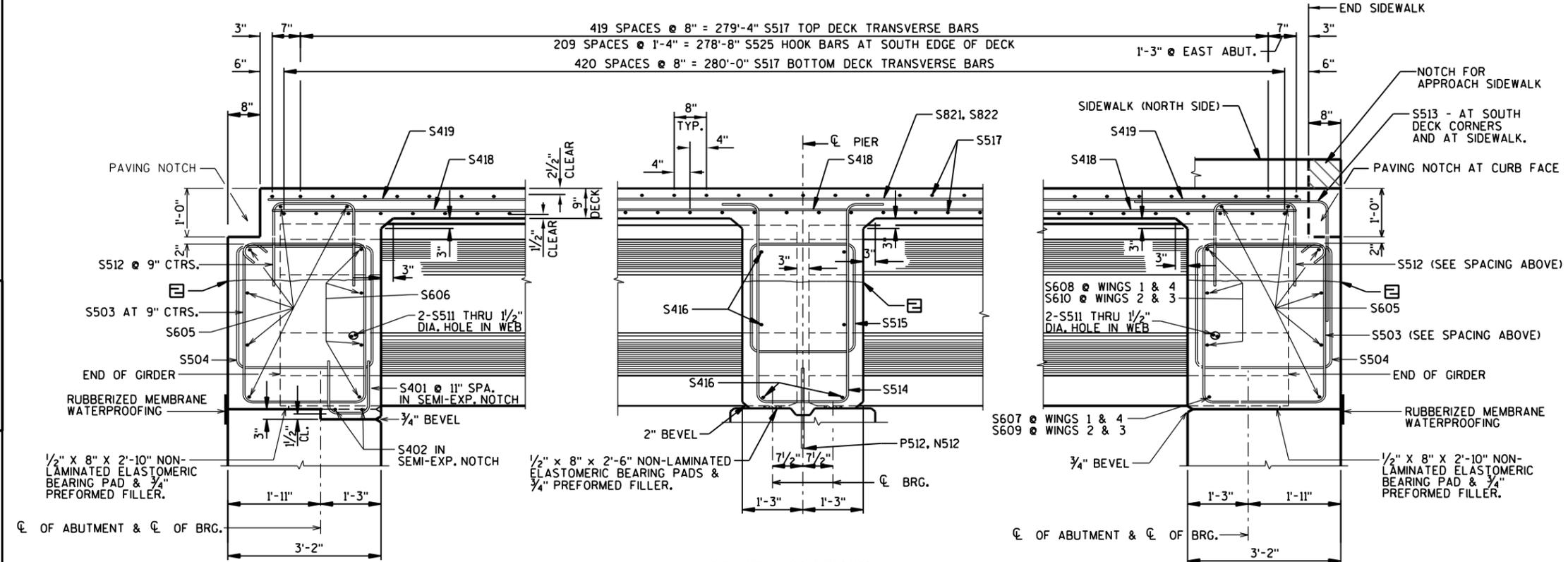
**AT ABUTMENTS AT PIER IN SPAN AT ABUTMENTS**  
**CROSS SECTION THRU BRIDGE**  
 (LOOKING EAST)



**SOUTH EDGE OF DECK DETAIL**

**LEGEND**

- - INDICATES GIRDER NUMBER
- ★ - FOR DETAILS OF STEEL DIAPHRAGMS AND DIAPHRAGM INSERTS, SEE SHEET 12. FOR LAYOUT AND SPACING OF STEEL DIAPHRAGMS, SEE HALF PLAN, SHEET 13.
- F.F. - FRONT FACE B.F. - BACK FACE
- - OPTIONAL CONSTRUCTION JOINT 1'-2" BELOW TOP OF GIRDER, IF USED DECK POUR MUST BE WITHIN 2 WEEKS FROM THE TIME OF THE DIAPHRAGM POUR. PLACE 18" WIDE RUBBERIZED MEMBRANE WATERPROOFING ON B.F. OF ABUTMENT DIAPHRAGM AT JOINT. (COST OF RMW IS INCIDENTAL TO BID ITEM "CONCRETE MASONRY BRIDGES")



**ABUT. DIAPHRAGM INTERIOR BAYS AT PIER DIAPHRAGM ABUT. DIAPHRAGM ENDS**  
**PART LONGITUDINAL SECTION**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-80-82</b>			
DRAWN BY RLR		PLANS CK'D. DHW	
<b>SUPERSTRUCTURE SECTIONS &amp; DETAILS</b>			SHEET 14 OF 19

**BILL OF BARS (COATED) 105,120 LBS.**

MARK	NUMBER REQUIRED	LENGTH	BENT	LOCATION
S401	56	3'-9"	X	ABUT. DIAPH. - S.E. SEAT - STIRRUP - VERT.
S402	16	5'-7"		ABUT. DIAPH. - S.E. SEAT - TRANS.
S503	86	13'-0"	X	ABUT. DIAPH. - STIRRUP - VERT.
S504	20	10'-8"	X	ABUT. DIAPH. - STIRRUP - VERT.
S605	12	45'-2"		ABUT. DIAPH. - B.F. & TOP - TRANS.
S606	64	5'-2"		ABUT. DIAPH. - F.F. - INT. BAY - TRANS.
S607	2	1'-4"		ABUT. DIAPH. - F.F. @ WINGS 1 & 4 - TRANS.
S608	6	2'-3"		ABUT. DIAPH. - F.F. @ WINGS 1 & 4 - TRANS.
S609	2	2'-10"		ABUT. DIAPH. - F.F. @ WINGS 2 & 3 - TRANS.
S610	6	3'-9"		ABUT. DIAPH. - F.F. @ WINGS 2 & 3 - TRANS.
S511	20	6'-0"		ABUT. DIAPH. - THRU GIRDER WEB - TRANS.
S512	86	6'-9"	X	ABUT. DIAPH. - TOP STIRRUP - VERT.
S513	20	6'-5"	X	ABUT. DIAPH. - DECK CORNERS - VERT.
S514	56	11'-0"	X	PIER DIAPH. - STIRRUP - VERT.
S515	16	9'-4"	X	PIER DIAPH. - STIRRUP - VERT.
S416	96	5'-0"		PIER DIAPH. - TRANS.
S517	843	43'-2"		DECK - TOP & BOTTOM - TRANS.
S418	406	41'-6"		DECK - BOTTOM - LONGIT.
S419	118	40'-0"		DECK - TOP @ ABUTS. & SPANS 1 & 3 - LONGIT.
S420	118	32'-6"		DECK - TOP @ ABUTS. & SPANS 1 & 3 - LONGIT.
S821	118	37'-9"		DECK - TOP - OVER PIERS - LONGIT.
S822	116	44'-6"		DECK - TOP - OVER PIERS - LONGIT.
S423	4	35'-11"		DECK - TOP - SPAN 2 - OUTSIDE EDGES ONLY - LONGIT.
S424	56	34'-0"		DECK - TOP - SPAN 2 - LONGIT.
S525	210	4'-11"	X	DECK - HOOK BARS @ SOUTH EDGE - TRANS.
S426	1124	2'-8"	X	SIDEWALK - INTO DECK - VERT.
S427	188	2'-10"		SIDEWALK - BOTTOM - TRANS.
S528	562	8'-5"	X	SIDEWALK - TOP - TRANS.
S429	90	30'-11"		SIDEWALK - SPANS 1 & 3 - LONGIT.
S430	30	7'-8"		SIDEWALK - OVER PIERS - LONGIT.
S431	45	29'-5"		SIDEWALK - SPAN 2 - LONGIT.
S532	12	9'-5"	X	PARAPET STIRRUP - OVER ABUT. - VERT.
S533	554	6'-8"	X	PARAPET STIRRUP - INTO SIDEWALK - VERT.
S434	36	31'-0"		NORTH PARAPET ON BRIDGE - SPANS 1 & 3 - LONGIT.
S435	12	7'-8"		NORTH PARAPET ON BRIDGE - OVER PIERS - LONGIT.
S436	18	29'-3"		NORTH PARAPET ON BRIDGE - SPAN 2 - LONGIT.
S437	24	11'-8"		PARAPET ON WINGS - LONGIT.
S538	8	10'-2"	X	LIGHT STANDARD - INTO SIDEWALK - TRANS.
S639	14	10'-0"	X	LIGHT STANDARD - HORIZ.
S540	8	7'-4"	X	LIGHT STANDARD - LOW STIRRUP - VERT.
S541	8	6'-6"	X	LIGHT STANDARD - TOP TIE - VERT.
S542	4	3'-10"	X	LIGHT STANDARD - AT JUNCT. BOX - VERT.
S543	4	3'-9"	X	LIGHT STANDARD - VERT.
S444	54	32'-8"		SOUTH PARAPET ON BRIDGE - LONGIT.

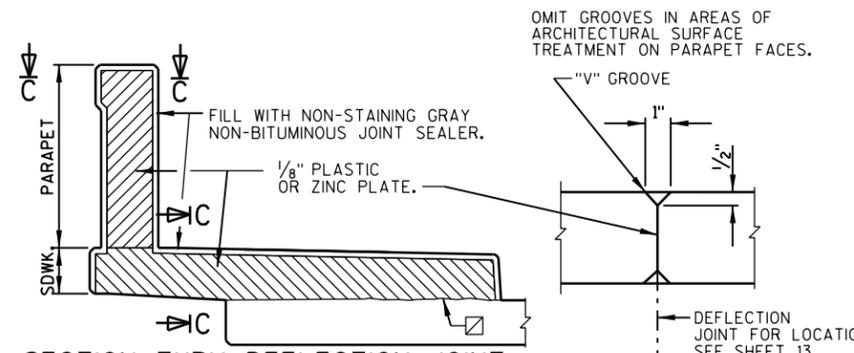
EPOXY COAT ALL SUPERSTRUCTURE & PARAPET BARSTEEL.  
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

STATE PROJECT NUMBER

9240-08-70

**LEGEND**

- ☐ CONSTR. JT. STRIKE OFF AS SHOWN
- USE TWO LINES OF 2" ϕ RIGID NONMETALLIC CONDUIT. SEE SHEET 18 FOR OTHER CONDUIT DETAILS.
- ▲ CUT OUT ± 1" OF GASKET AT BOTTOM OF JUNCTION BOX COVER TO ALLOW FOR DRAINAGE.
- ▽ LOCATION OF CONDUIT IS MEASURED FROM OUTSIDE EDGE OF JUNCTION BOX.



**SECTION THRU DEFLECTION JOINT**  
(SHOWING DEFLECTION JOINT IN PARAPET AND SIDEWALK.)

WHEN PARAPETS ARE POURED CONTINUOUSLY FROM END TO END, THEY SHALL BE SEPARATED AT THE DEFLECTION JOINTS BY A PIECE OF 1/8" ZINC OR PLASTIC PLATE CUT AS SHOWN IN SECTION B-B BY SHADED AREA. IF CONSTRUCTION JOINTS IN PARAPETS ARE USED AT THE DEFLECTION JOINTS, ONE SIDE OF JOINT SHALL BE COATED WITH AN APPROVED LIQUID BOND BREAKER AND PLATE SEPARATORS MAY BE OMITTED.

**SECTION C-C**

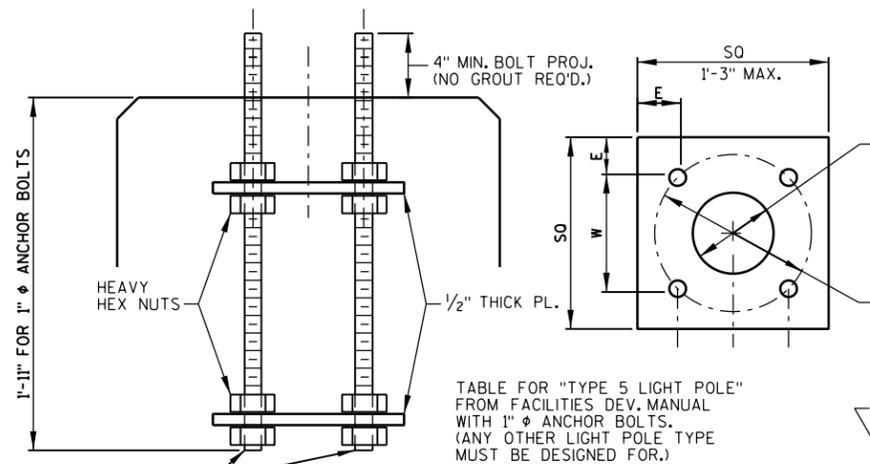


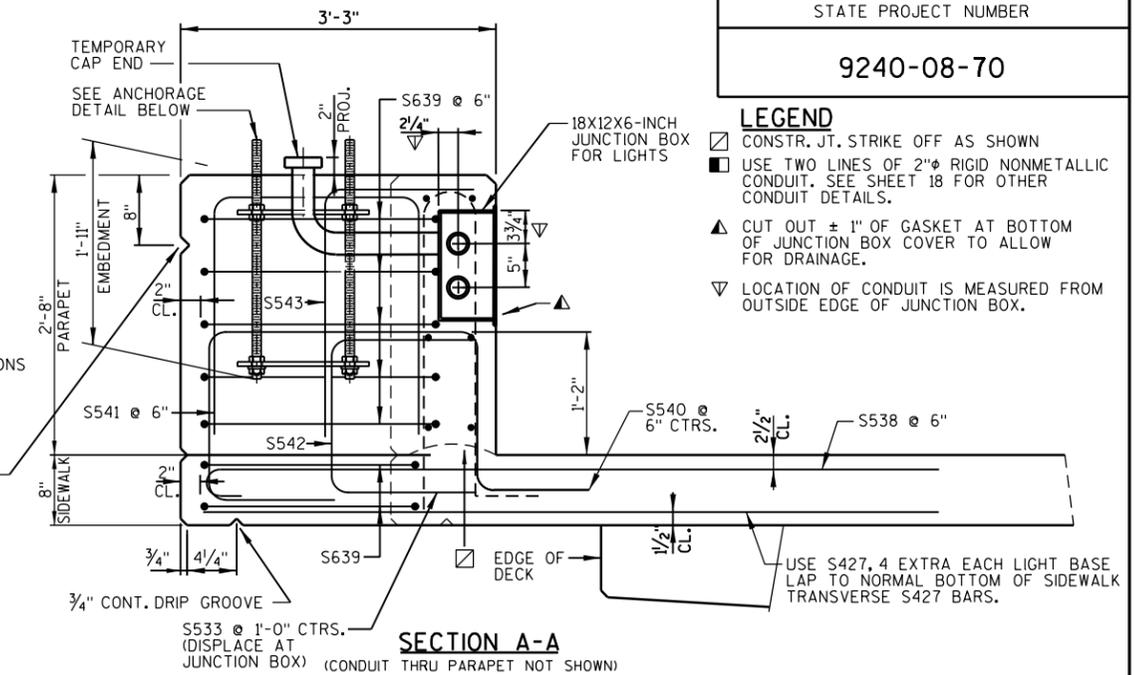
TABLE FOR "TYPE 5 LIGHT POLE" FROM FACILITIES DEV. MANUAL WITH 1" ϕ ANCHOR BOLTS. (ANY OTHER LIGHT POLE TYPE MUST BE DESIGNED FOR.)

SO	1'-1 1/2"
E	2 1/16"
W	8 7/8"
BC	11 1/2"
D	9 1/2"

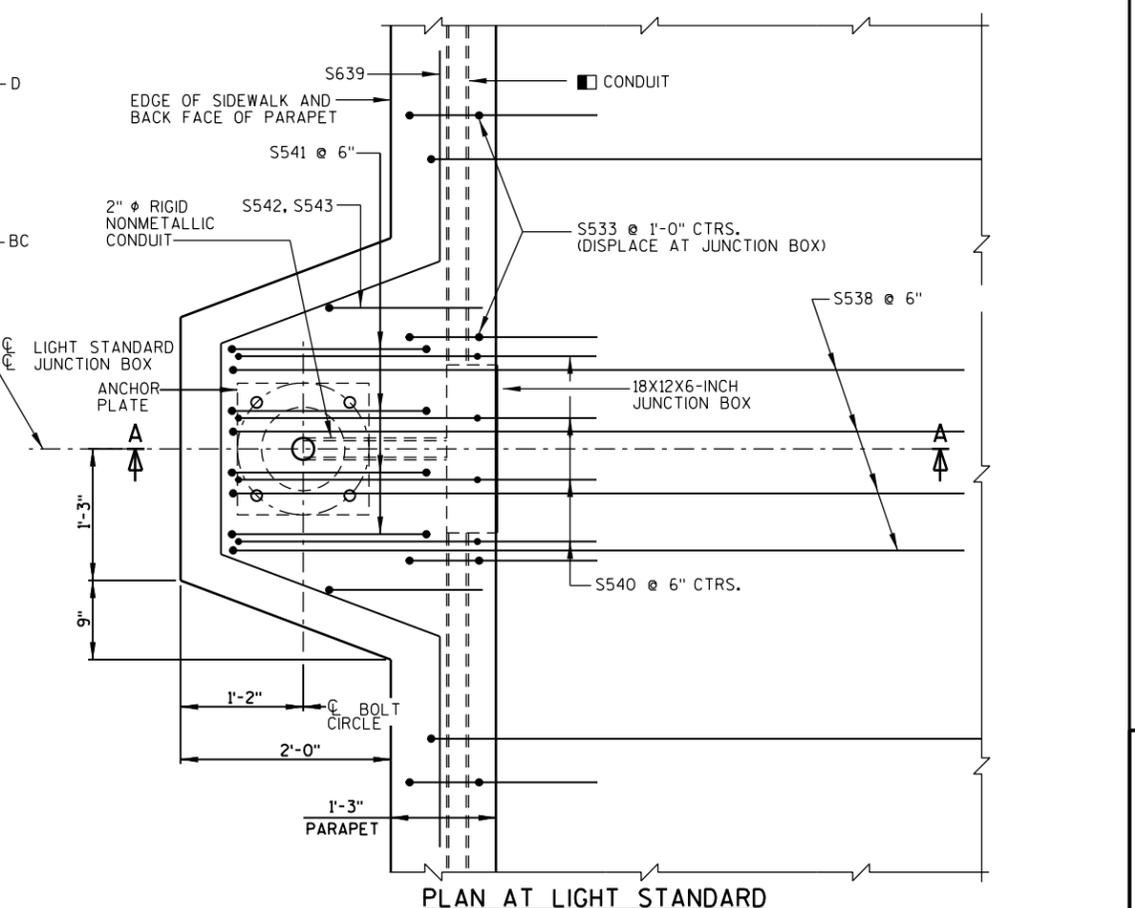
W = 0.707 x BC  
SO = BC + 2d  
d = ANCHOR BOLT DIA.  
E = (SO-W)/2  
D<sub>MAX</sub> = BC - 2d  
D<sub>MIN</sub> = 2 x CONDUIT DIA. + 1"

ANCHOR BOLT - ASTM A449 OR AASHTO M 314-90 GR 55. HOT DIP ASTM A153, CLASS C, UPPER 8" (MIN.) OF BOLT INCLUDING NUTS & WASHERS. PROVIDE ENLARGED THREAD ON NUT FOR PROPER FIT AFTER GALVANIZING. PROVIDE DOUBLE FLAT WASHERS & NUTS.

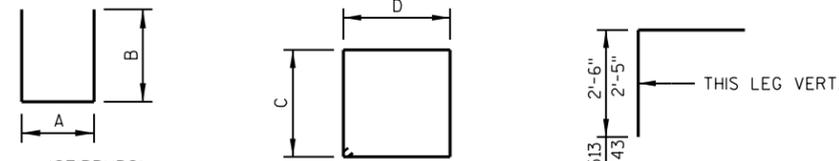
**ANCHORAGE DETAIL**



**SECTION A-A**



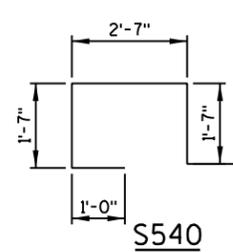
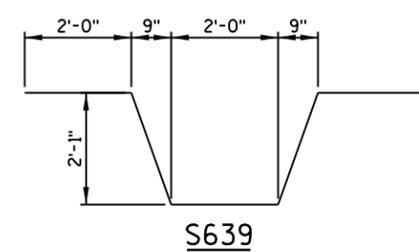
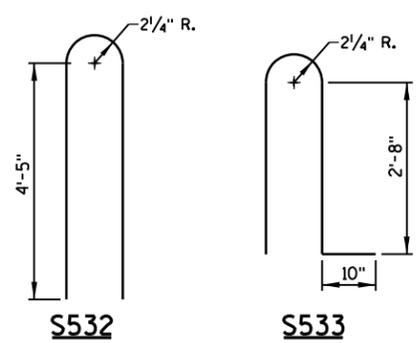
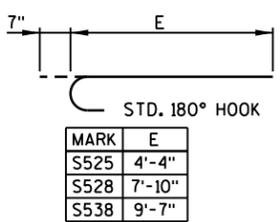
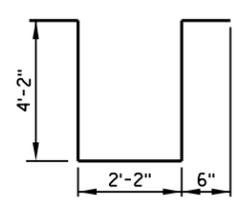
**PLAN AT LIGHT STANDARD**



**S513, S543**

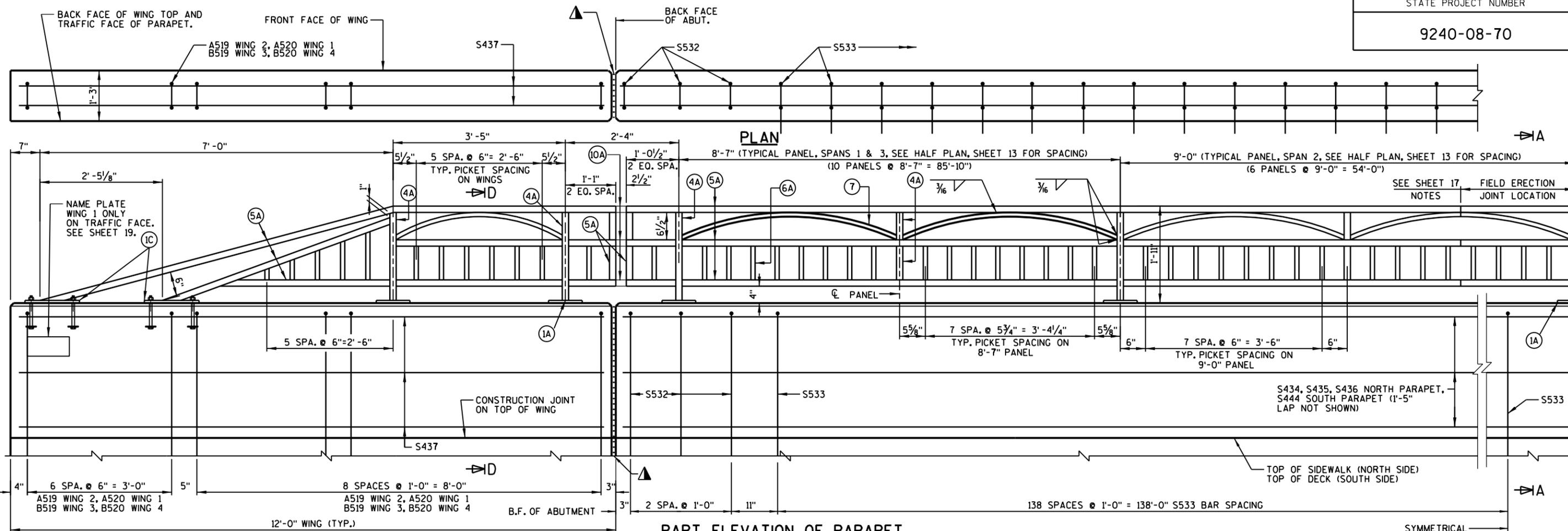
MARK	A	B
S401	11"	1'-6"
S512	2'-2"	2'-5"
S426	10"	1'-0"
S541	2'-3"	2'-3"
S542	1'-5"	1'-4"

MARK	C	D
S503	3'-4"	2'-10"
S504	2'-2"	2'-10"
S515	2'-2"	2'-2"



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-50-82</b>			
DRAWN BY RLR		PLANS CK'D. DHW	
<b>SUPERSTRUCTURE, LIGHT STANDARD &amp; PARAPET DETAILS</b>			SHEET 15 OF 19

FILE = 93125-15.DGN  
DATE = 7/30/2016

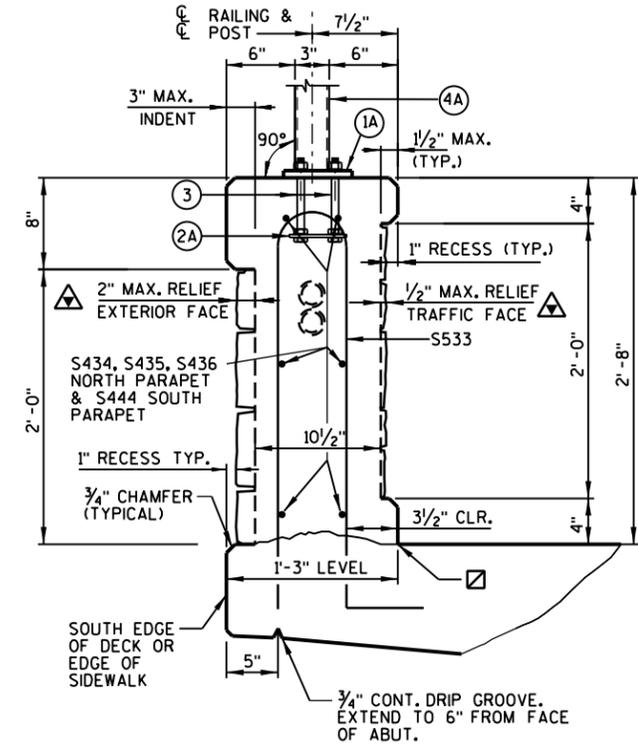


**PART ELEVATION OF PARAPET**

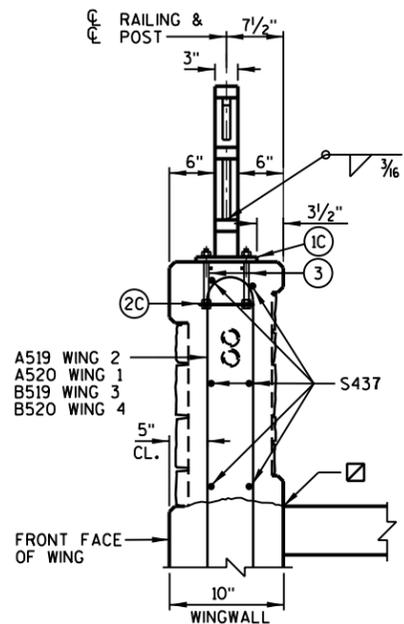
LOOKING AT TRAFFIC FACE  
(ARCHITECTURAL SURFACE TREATMENT NOT SHOWN)

NOTE:  
FOR LEGEND AND RAILING DETAILS, SEE SHEET 17.  
FOR CONDUIT PLACEMENT SEE SHEET 18.

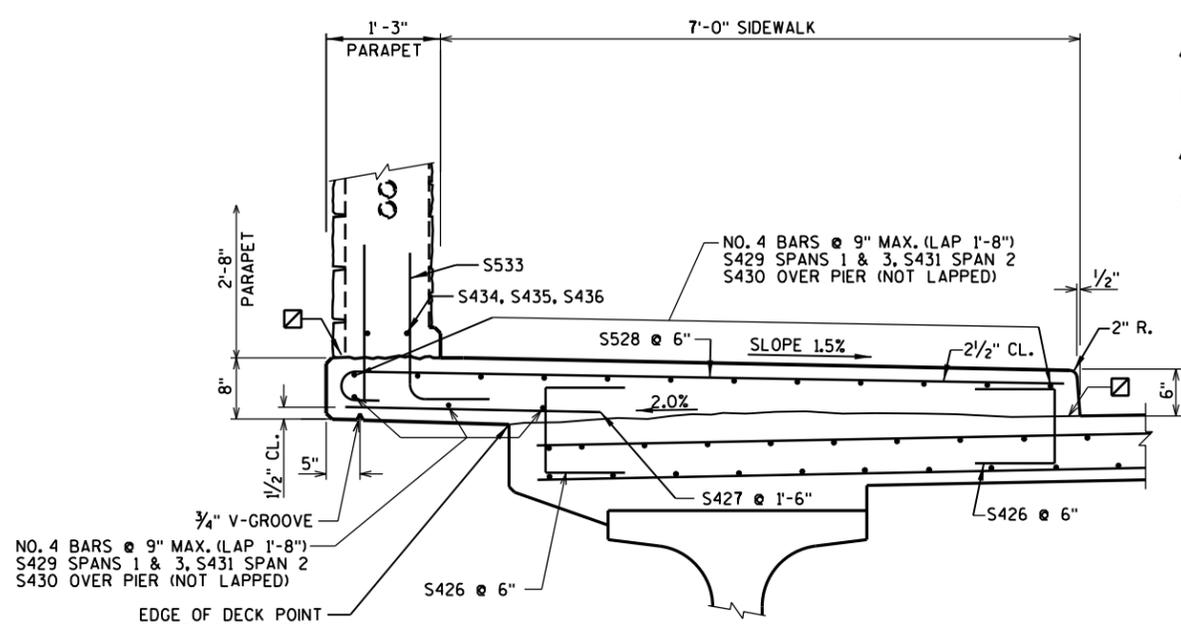
FOR ARCHITECTURAL SURFACE TREATMENT (A.S.T.) LIMITS AND DETAILS, SEE SHEET 19.  
OUTSIDE THE LIMITS OF THE A.S.T. THE FACES OF PARAPET SHALL BE FLAT AND VERTICAL WITH NO INDENTS OR GROOVES EXCEPT AS NOTED AT THE LIGHT STANDARD. THE BID ITEM FOR ALL A.S.T. IN THE TRAFFIC FACES OF THE PARAPETS SHALL BE "ARCHITECTURAL SURFACE TREATMENT TRAFFIC FACE".



**SECTION A-A THRU PARAPET ON BRIDGE**



**SECTION D-D**



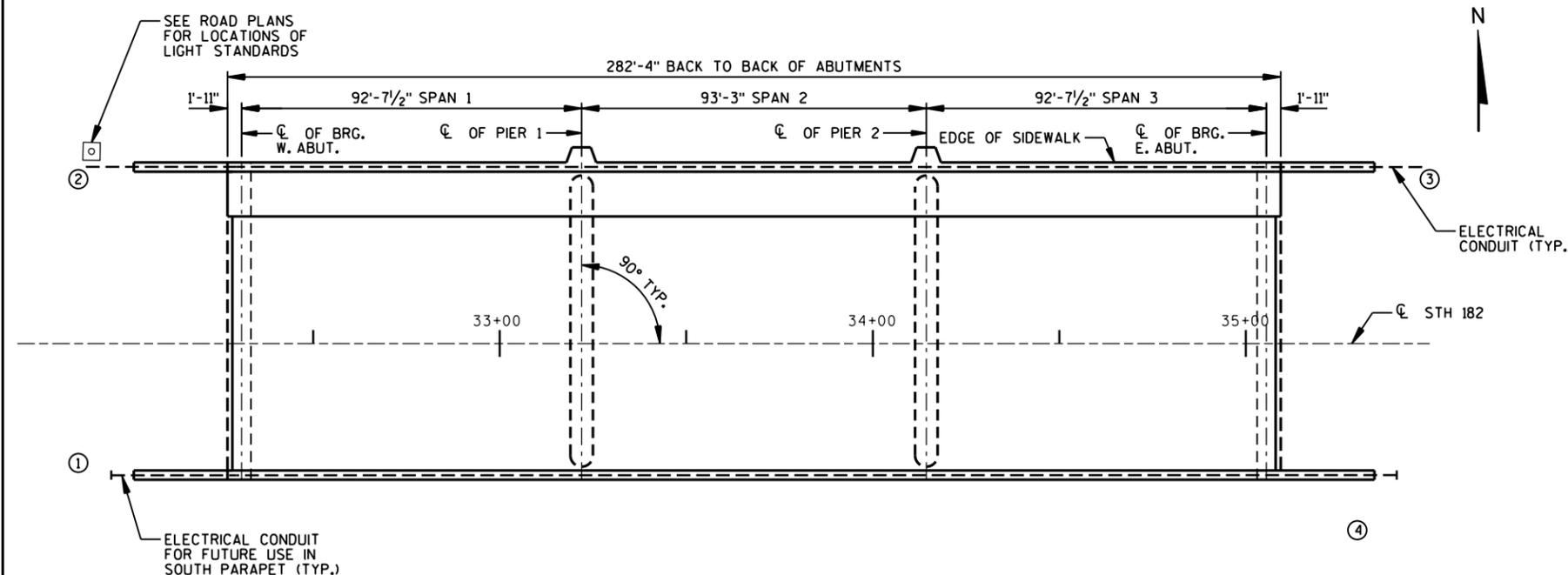
**SECTION THRU SIDEWALK (LOOKING EAST)**

**LEGEND**

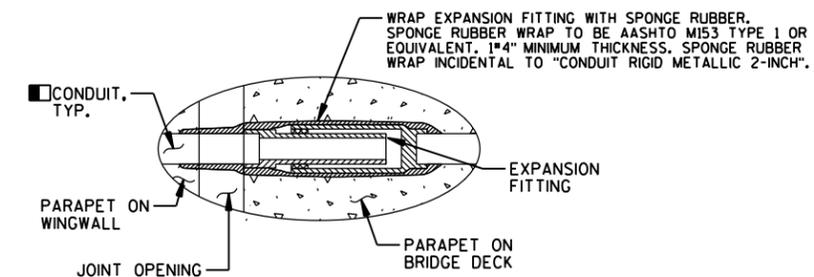
- ▲ - ARCHITECTURAL SURFACE TREATMENT MAXIMUM RELIEF 1/2" TRAFFIC FACE, 2" EXTERIOR FACE.
- ☒ - CONSTRUCTION JOINT STRIKE OFF AS SHOWN AND LEAVE ROUGH.
- ▲ - 1/2" FILLER FROM BRIDGE SEAT TO TOP OF PARAPET.
- - CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH IN BOTH PARAPETS, 2 REQUIRED PER PARAPET.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE</b>		<b>B-50-82</b>	
DRAWN BY RLR		PLANS CK'D. DHW	
<b>SIDEWALK, PARAPET &amp; RAILING</b>			SHEET 16 OF 19





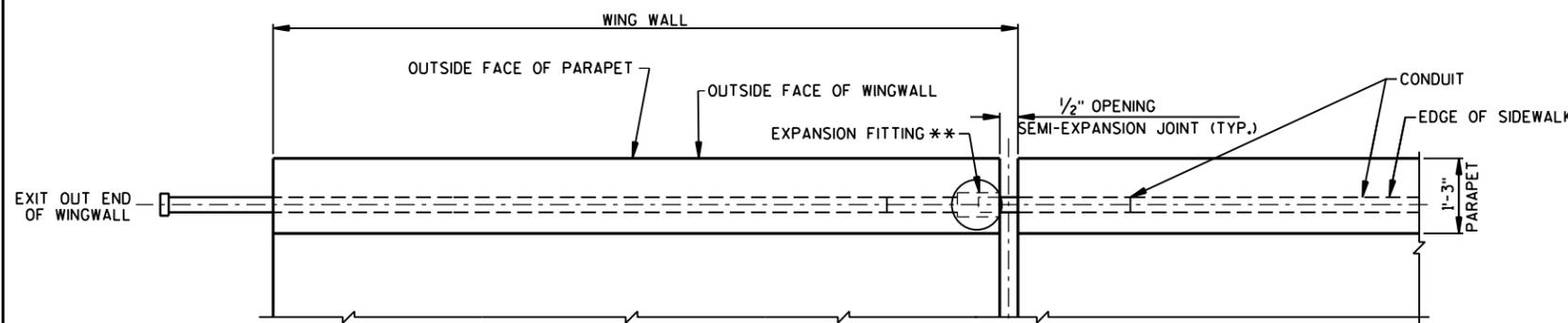
PLAN



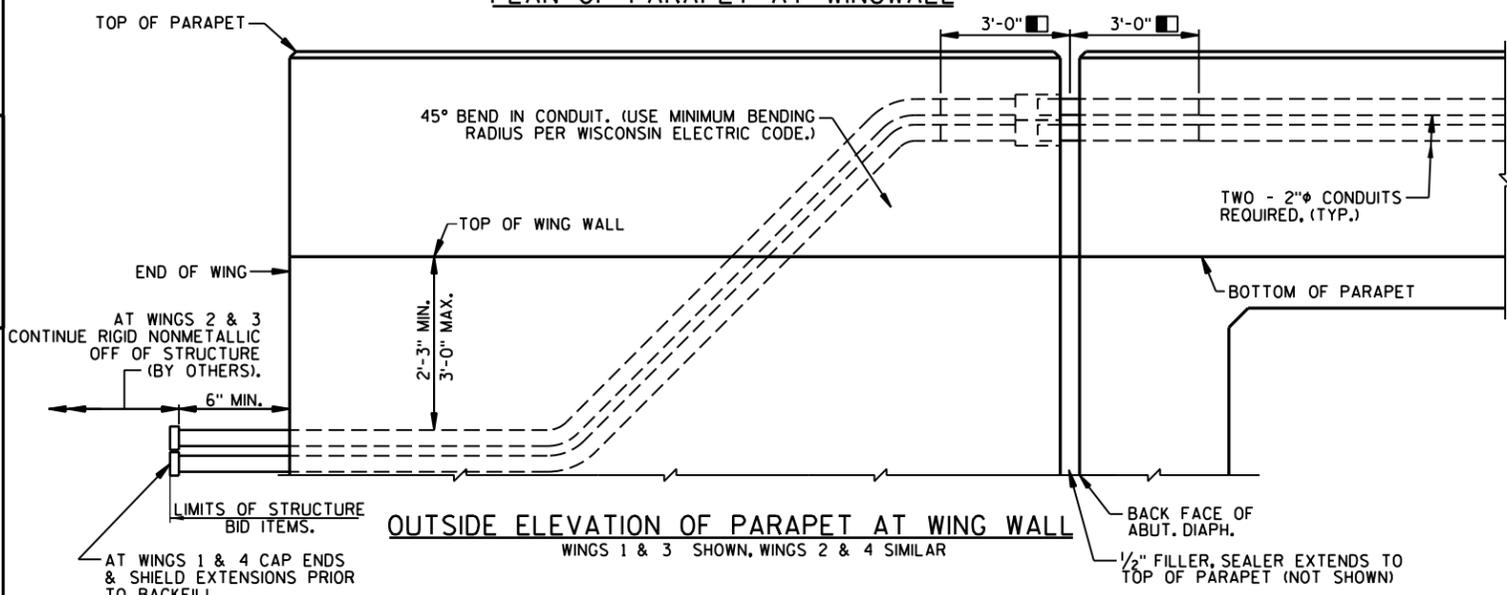
\*\*EXPANSION FITTING DETAIL\*\*

NOTES

- BID ITEMS SHALL BE:  
 "CONDUIT RIGID METALLIC 2-INCH".  
 "CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH"
- EXPANSION FITTINGS, ANGLES AND ADAPTER FITTINGS TO BE INCLUDED IN THE BID ITEM "CONDUIT RIGID METALLIC 2-INCH".
- SEE SHEET 15 FOR JUNCTION BOX DETAILS AND FOR CONDUIT REQUIRED AT LIGHT STANDARDS.
- WHEN CONNECTING NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS U.L. LISTED FOR ELECTRICAL USE SHALL BE USED.
- APPROVED MANUFACTURER OR EQUIVALENT - EXPANSION FITTING: O-Z/GEDNEY TYPE AX-200 AND BONDING JUMPER (4" TOTAL CONDUIT MOVEMENT).
- JUNCTION BOX REQUIREMENTS**
- PLACE A 18" X 12" X 6" JUNCTION BOX ON THE TRAFFIC FACE OF PARAPET AT THE LIGHT STANDARDS ON THE NORTH PARAPET ON BRIDGE AND AT THE CL OF PIERS ON THE SOUTH PARAPET.
- CONDUIT REQUIREMENTS**
- USE 2" DIA. CONDUIT. POSITION CONDUITS VERTICALLY TO ENSURE DRAINAGE OF CONDENSATE.
  - BRIDGE CONTRACTOR TO PROVIDE A PULL WIRE IN ALL CONDUIT FOR FUTURE CABLE INSTALLATION BY OTHERS AS PROVIDED IN THE STANDARD SPECIFICATIONS.
- EXPANSION FITTING REQUIREMENTS**
- USE AN APPROVED EXPANSION FITTING AT EACH SEMIEXPANSION JOINT. POSITION MOVABLE END OF CONDUIT INSIDE EXPANSION FITTING TO ALLOW FOR EXPANSION/CONTRACTION MOVEMENT OF 1/2" EACH WAY. INSTALL EXPANSION FITTING AND CONDUIT EXACTLY PARALLEL TO BRIDGE MOVEMENT.



PLAN OF PARAPET AT WINGWALL



OUTSIDE ELEVATION OF PARAPET AT WING WALL

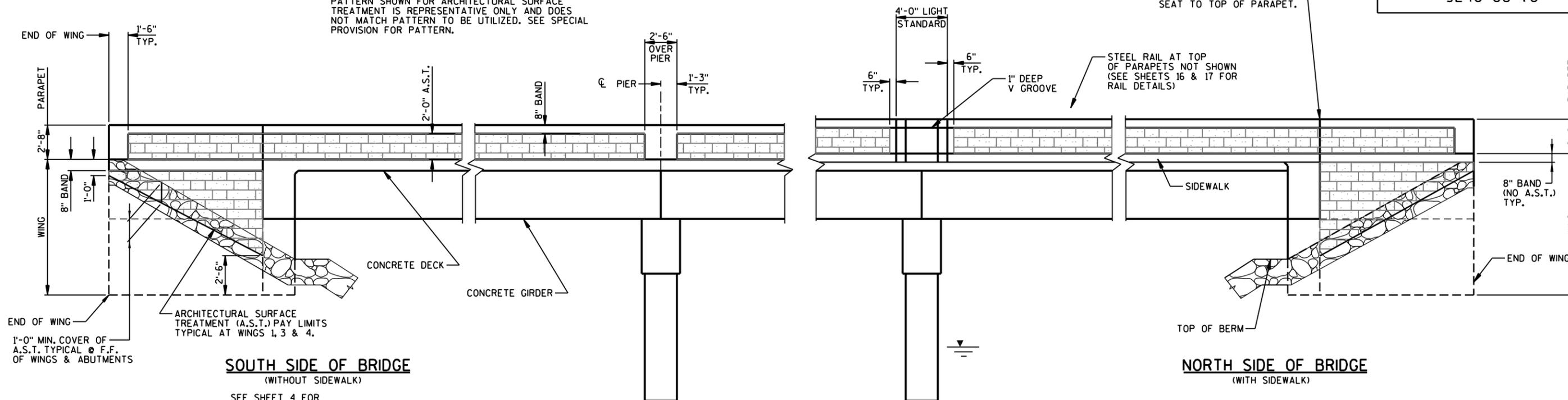
LEGEND

- INDICATES WING NUMBER.
- USE 2" DIA. RIGID NONMETALLIC CONDUIT EXCEPT AT EXPANSION FITTING. AT EXPANSION FITTING USE RIGID METALLIC CONDUIT EXTENDING 3'-0" EACH SIDE OF THE JOINT OPENING AT WINGS.

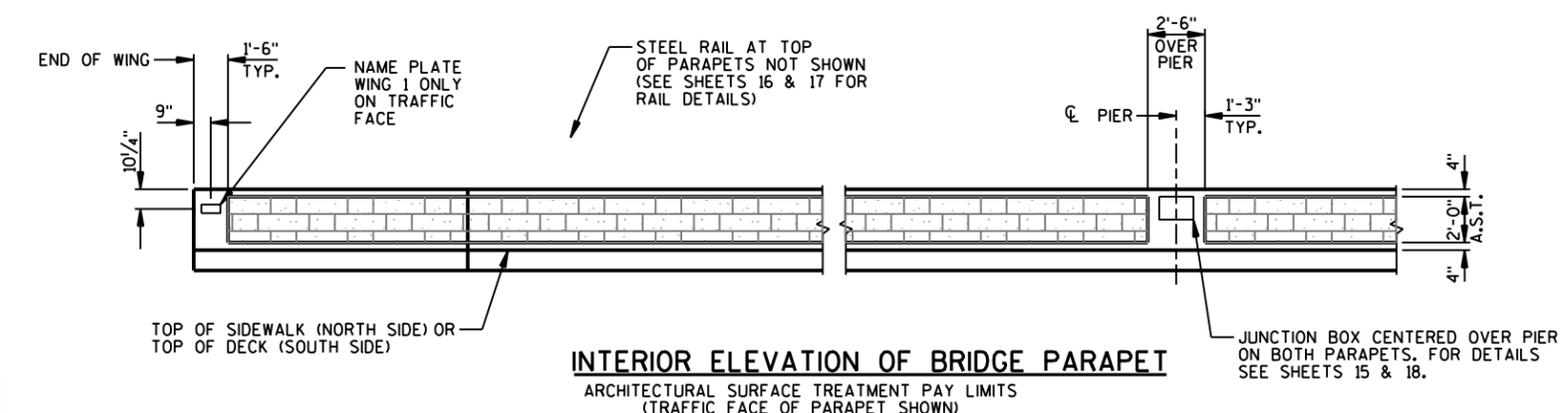
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-50-82	
DRAWN BY		PLANS CK'D.	
RLR		DHW	
ELECTRICAL CONDUIT PLAN & DETAILS			SHEET 18 OF 19

**NOTE:**

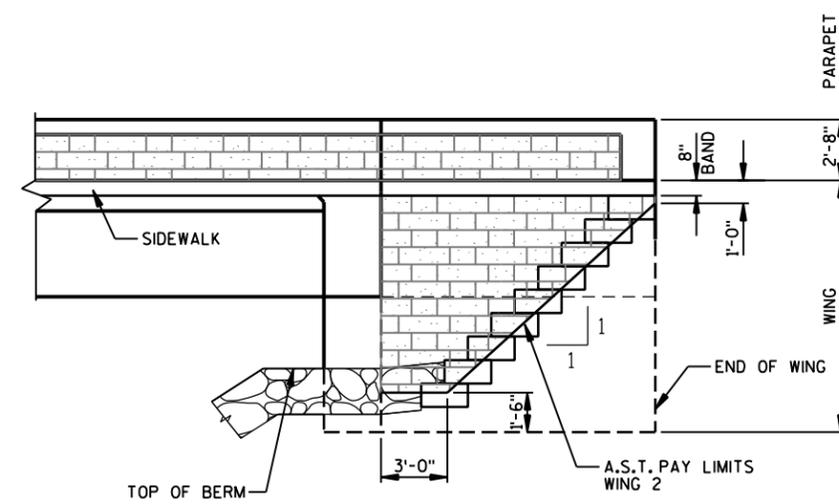
ARCHITECTURAL SURFACE TREATMENT LIMITS ARE SHOWN. PATTERN SHOWN FOR ARCHITECTURAL SURFACE TREATMENT IS REPRESENTATIVE ONLY AND DOES NOT MATCH PATTERN TO BE UTILIZED. SEE SPECIAL PROVISION FOR PATTERN.



**EXTERIOR ELEVATION OF BRIDGE**  
ARCHITECTURAL SURFACE TREATMENT PAY LIMITS



**INTERIOR ELEVATION OF BRIDGE PARAPET**  
ARCHITECTURAL SURFACE TREATMENT PAY LIMITS  
(TRAFFIC FACE OF PARAPET SHOWN)



**EXTERIOR ELEVATION AT WING 2**  
(WITH CUT STONE BOULDERS)

**NOTE:**

OUTSIDE FACES OF PARAPETS AND WING WALLS TO RECEIVE "ARCHITECTURAL SURFACE TREATMENT" AND "CONCRETE STAINING MULTI-COLOR" TO LIMITS OF A.S.T. SHOWN.

INSIDE FACES OF PARAPETS TO RECEIVE "ARCHITECTURAL SURFACE TREATMENT TRAFFIC FACE" AND "CONCRETE STAINING MULTI-COLOR" AS SHOWN.

SEE SPECIAL PROVISIONS FOR PATTERN IN BOTH ARCHITECTURAL SURFACE TREATMENT ITEMS.

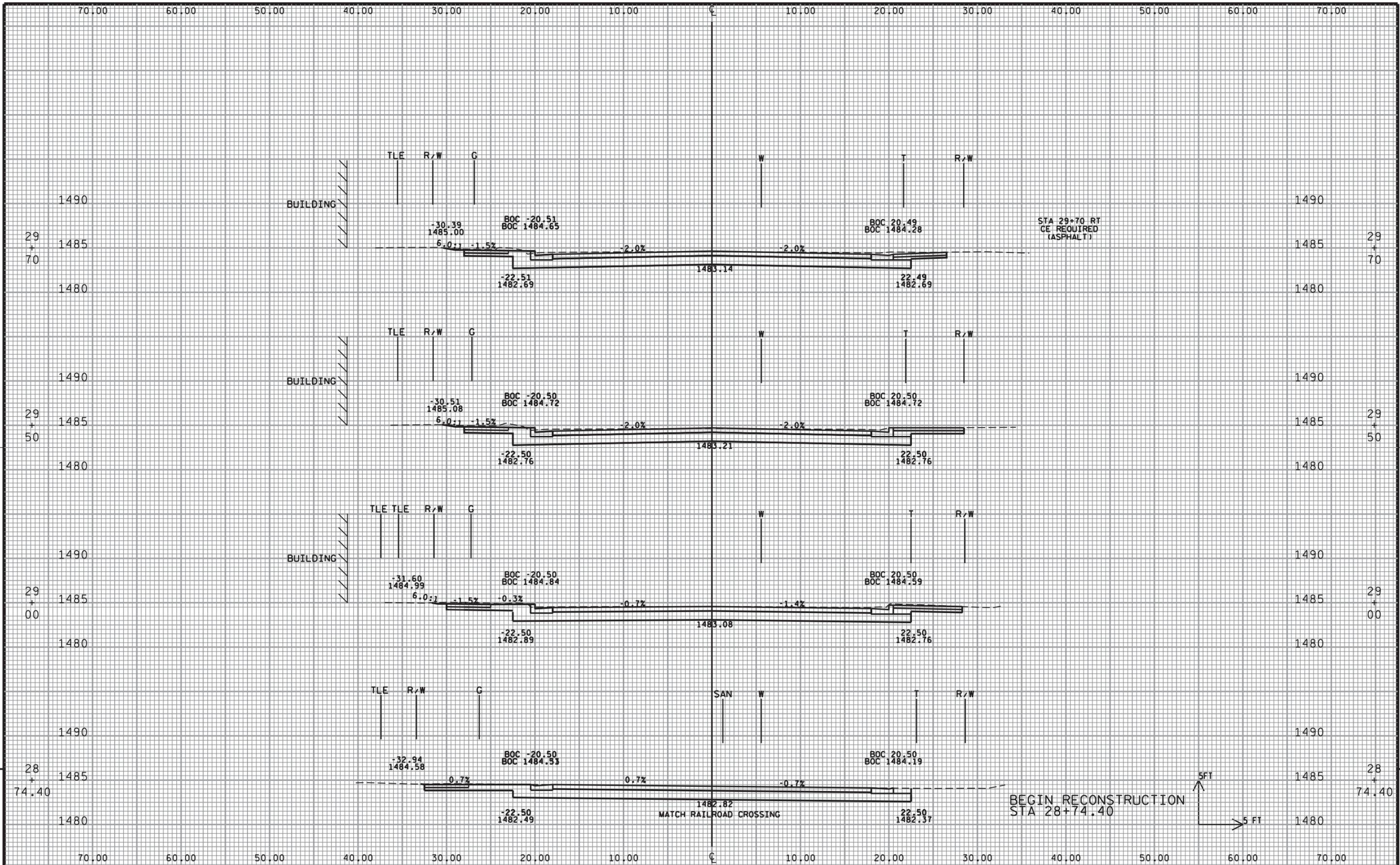
FORMLINER PATTERN ON PARAPETS SHALL BE CONTINUOUS ACROSS JOINTS.

FORMLINER COURSING ON PARAPETS AND ON WING WALLS SHALL BE PARALLEL TO TOP OF PARAPET.

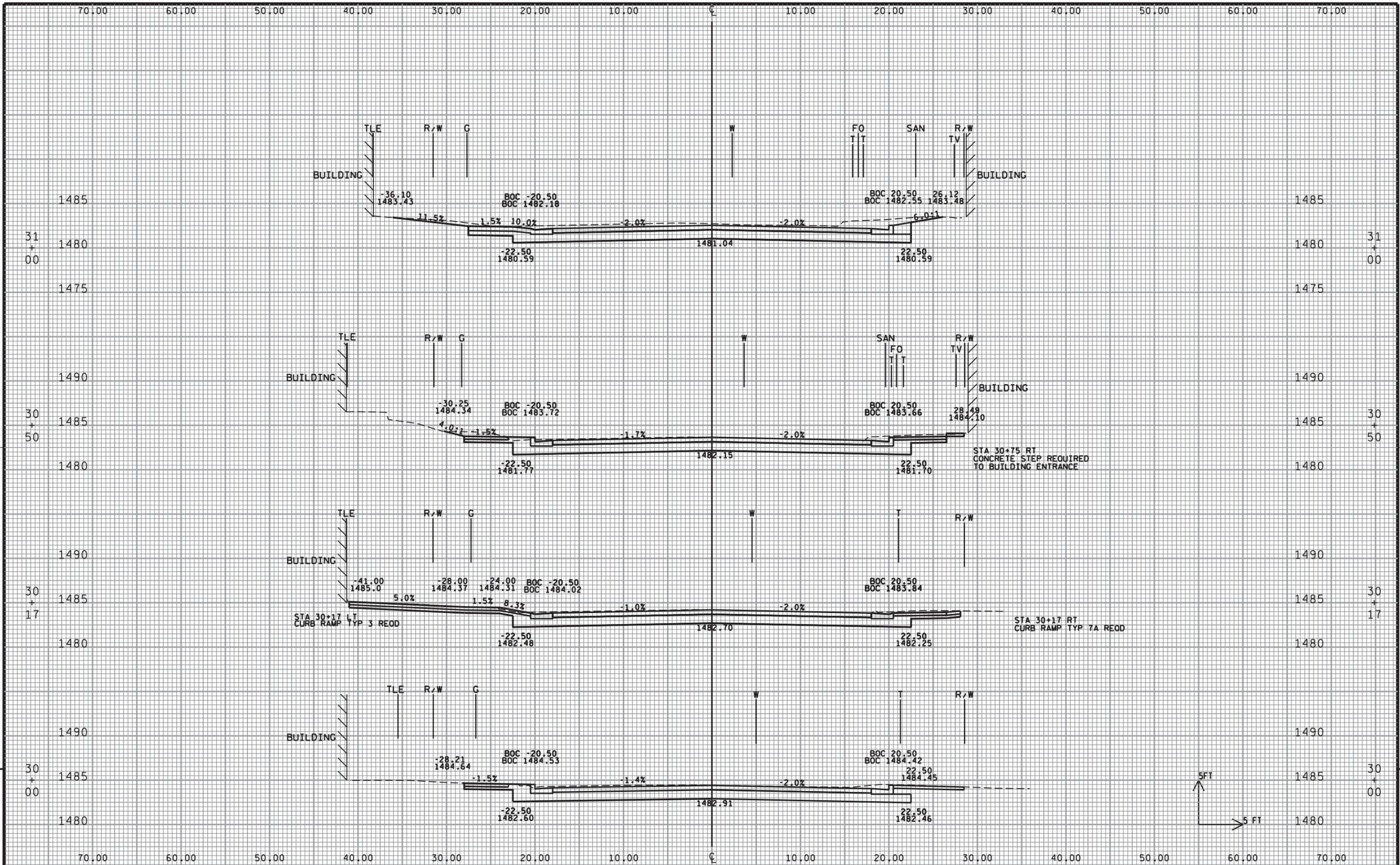
SEE SHEET 16 FOR MAXIMUM PATTERN RELIEF VALUES IN BOTH ARCHITECTURAL SURFACE TREATMENT ITEMS.

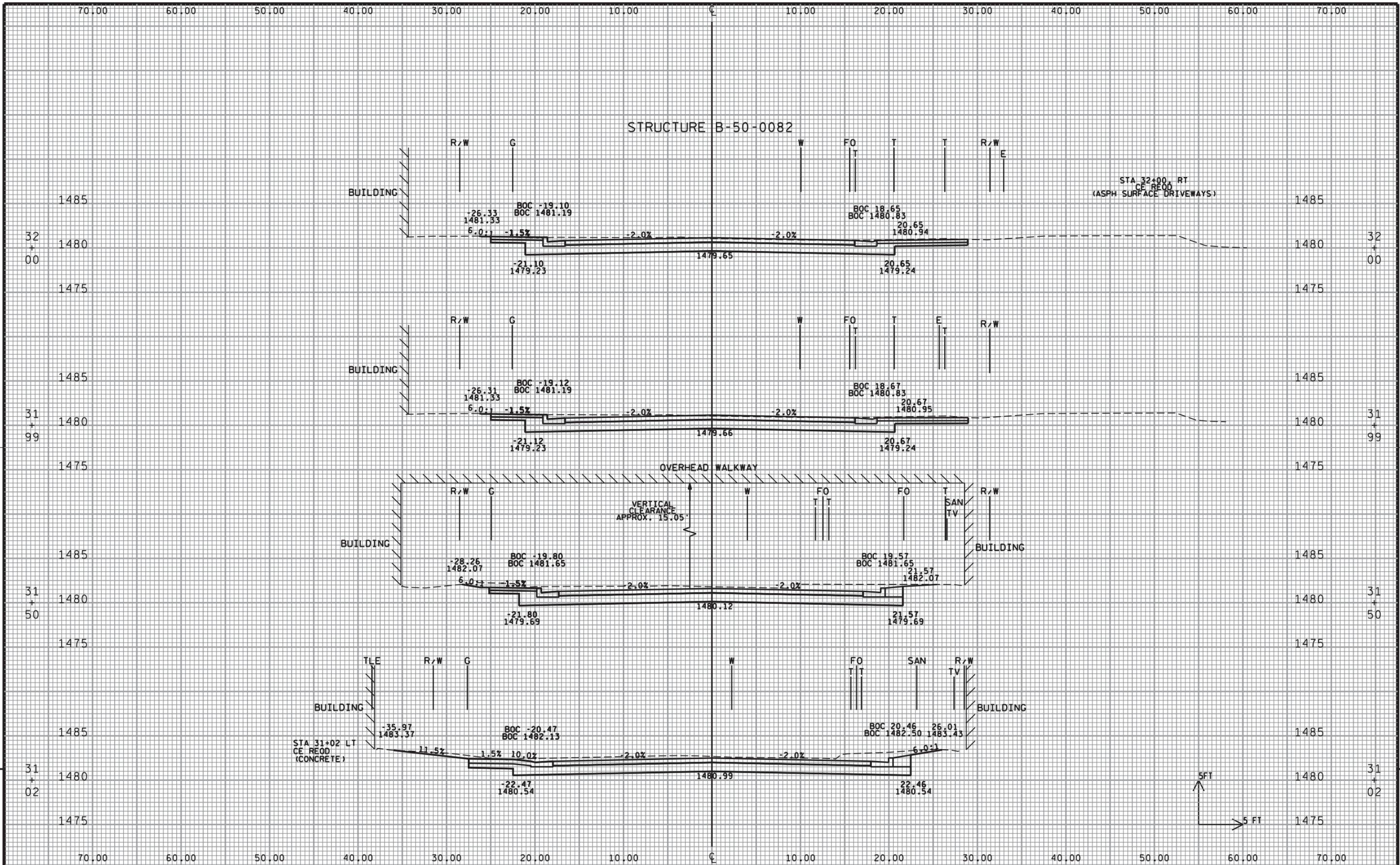
FILL ALL EXPOSED SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT FILLER.

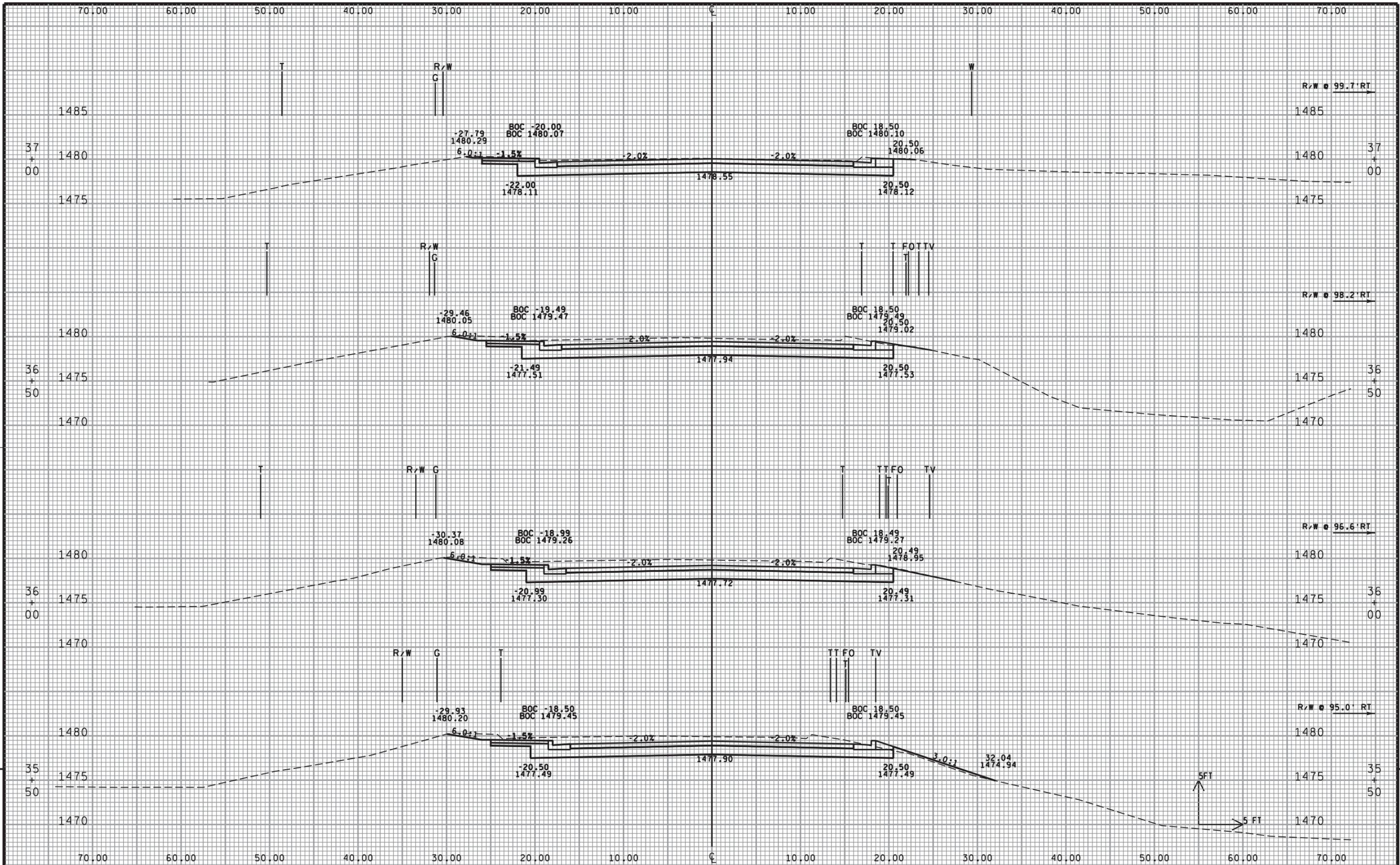
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
<b>STRUCTURE B-50-82</b>			
DRAWN BY RLR		PLANS CK'D. DHW	
<b>ARCHITECTURAL SURFACE TREATMENT DETAILS</b>			SHEET 19 OF 19



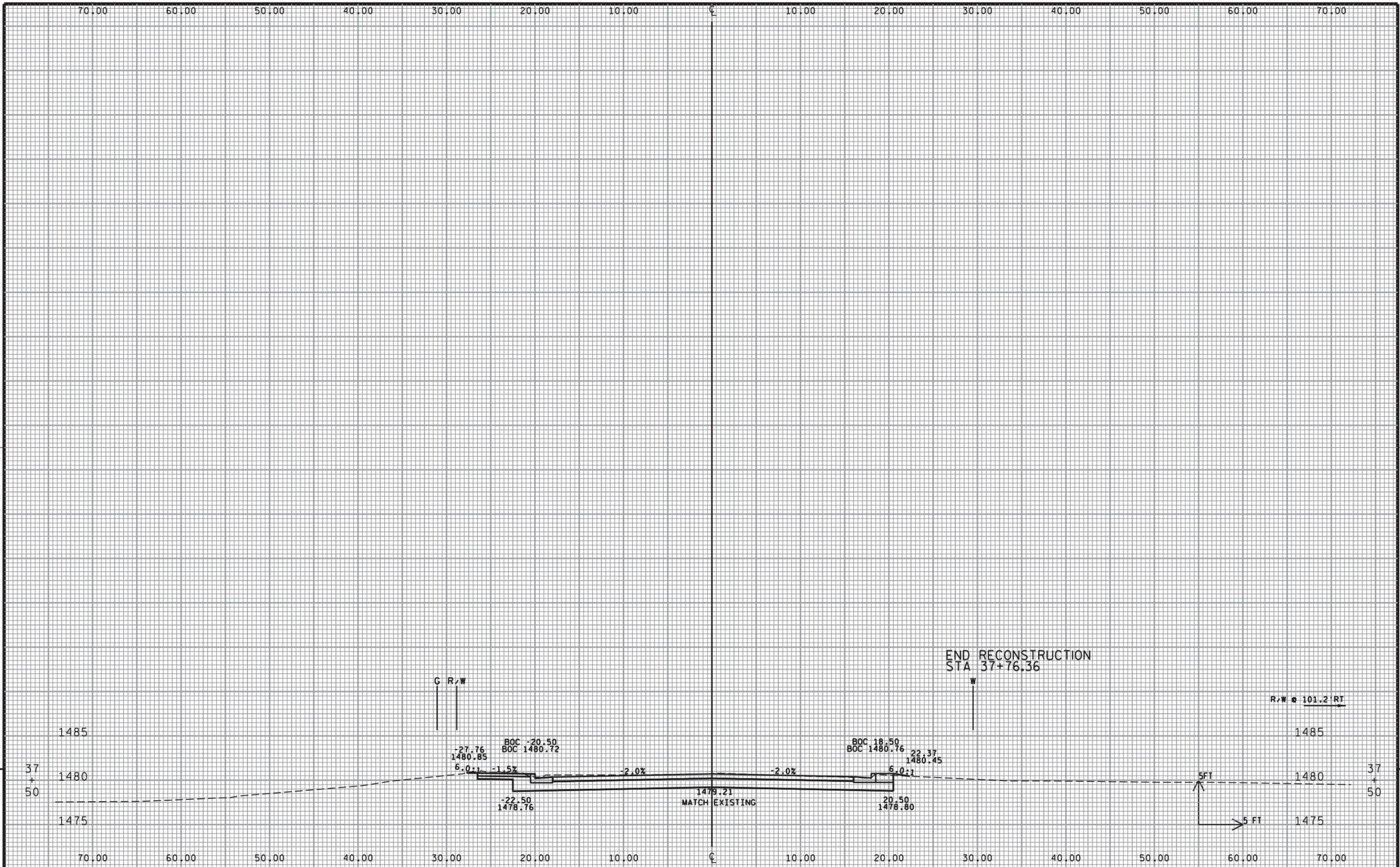
PROJECT NO: 9240-08-70/71      HWY: STH 182      COUNTY: PRICE      CROSS SECTIONS: STH 182      SHEET      E







PROJECT NO: 9240-08-70/71      HWY: STH 182      COUNTY: PRICE      CROSS SECTIONS: STH 182      SHEET      E



PROJECT NO: 9240-08-70/71

HWY: STH 182

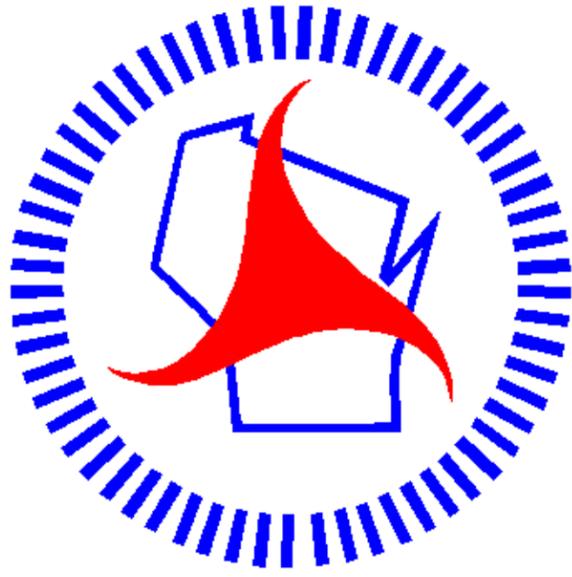
COUNTY: PRICE

CROSS SECTIONS: STH 182

SHEET

E

# Notes



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