

SWL
PROJECT ID: 5307-00-72
WITH: N/A
COUNTY: LAFAYETTE

NOV 2016

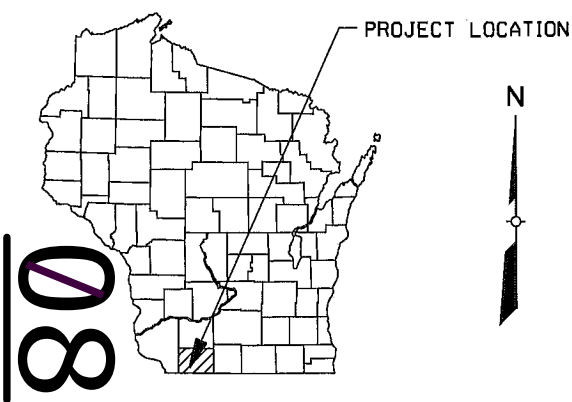
ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile (Includes Erosion Control Plan)
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 68

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
CITY OF SHULLSBURG, SEYMOUR ROAD
SHULLSBURG BRANCH BRIDGE B-33-129
CTH 0
LAFAYETTE COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
5307-00-72	WISC 2016344	1



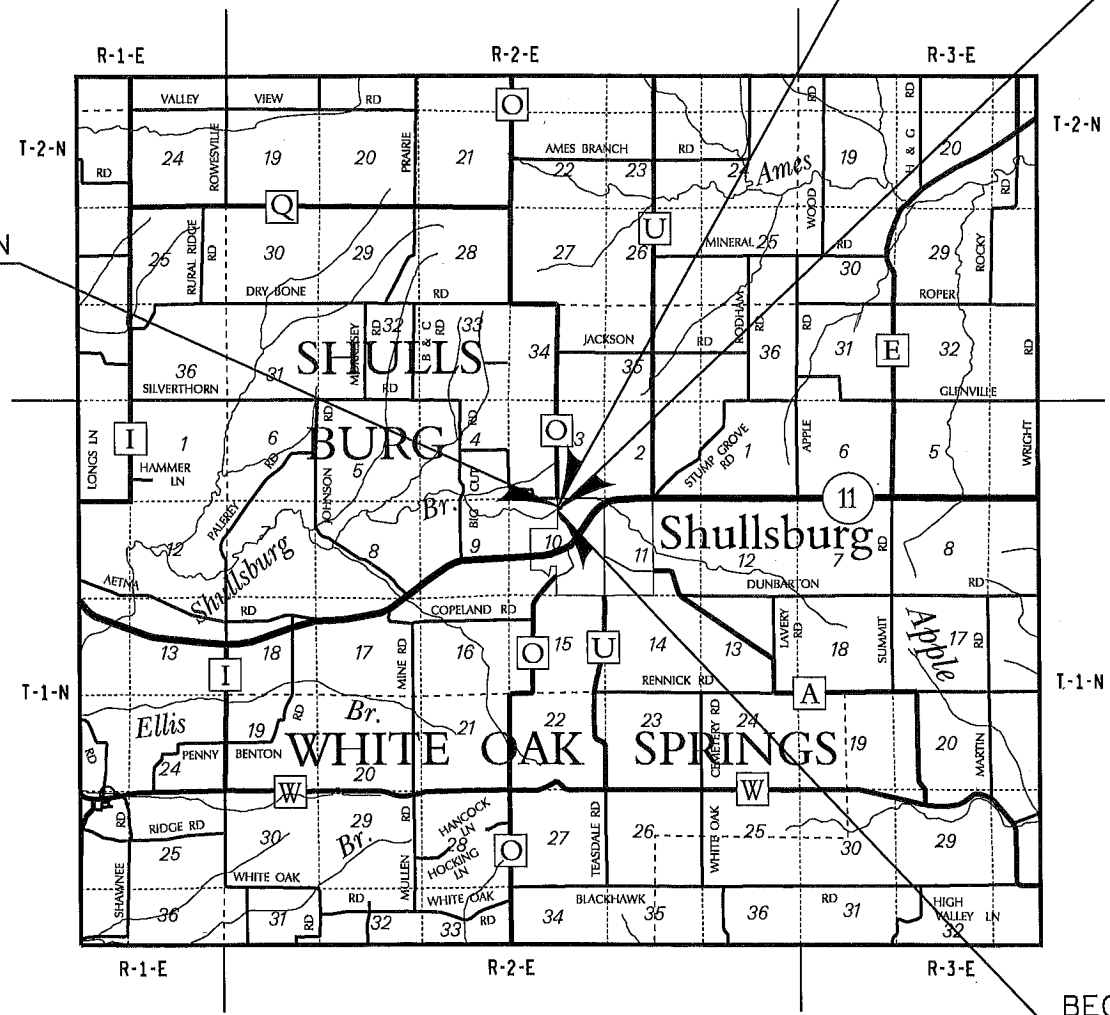
DESIGN DESIGNATION

A.A.D.T. 2016	=	900
A.A.D.T. 2036	=	1,100
D.H.V. (2036)	=	64
D.D.	=	60/40
T.	=	6.9%
DESIGN SPEED	=	30 MPH
ESALS	=	138,700

CONVENTIONAL SYMBOLS	
PLAN	
CORPORATE LIMITS	PL + 58.1
PROPERTY LINE	PL + 58.1
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	
WOODED OR SHRUB AREA	
PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
OVERHEAD UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE PROJECT NUMBER
5307-00-72

END CONSTRUCTION
STA 26+50.00



END PROJECT 5307-00-72
STA. 25+62.00

EXISTING STRUCTURE B-33-850 (TO BE REPLACED)
STRUCTURE B-33-0129

LAYOUT
SCALE 0 1 MI.
TOTAL NET LENGTH OF CENTERLINE = 0.061 MI.

BEGIN PROJECT 5307-00-72
STA. 22+37.50
Y=129,140.258
X=449,825.290

ELEVATIONS ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN
VERTICAL DATUM OF 1988 NAVD 88 (2007)
COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY
COORDINATE SYSTEM (WCCS), LAFAYETTE COUNTY, NAD 1983 (91)

ACCEPTED FOR
COUNTY of LAFAYETTE

Apr. 11, 2016
(Date) Thomas R. Pfeiffer
HIGHWAY COMMISSIONER

ORIGINAL PLANS PREPARED BY
AECOM

WISCONSIN
MATTHEW S. KRIPPNER
E-42470
VERONA
WI
PROFESSIONAL ENGINEER

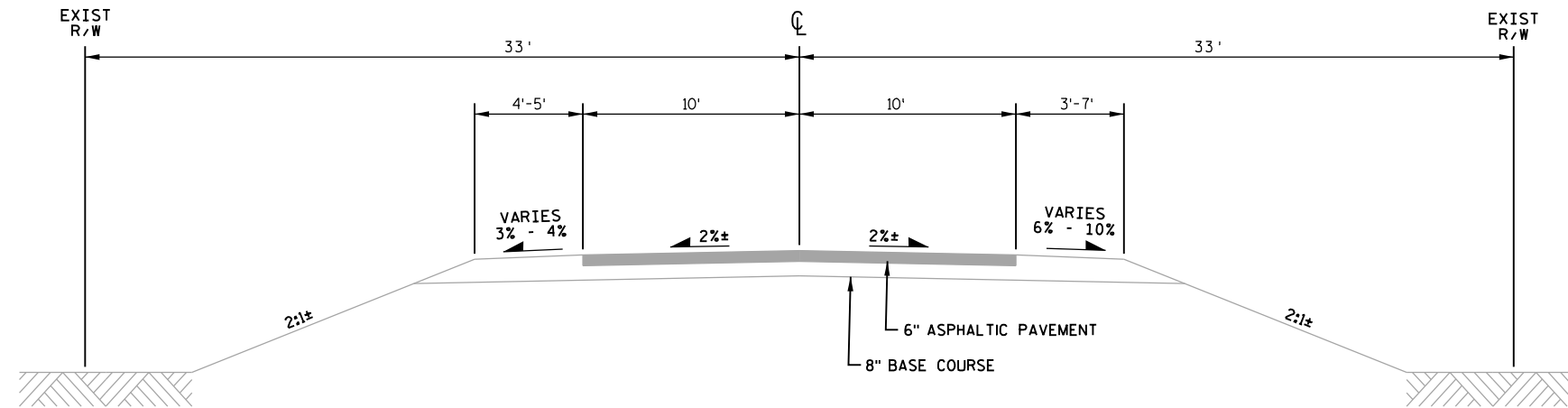
4/13/16
(Date) [Signature]
(Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
Surveyor AECOM
Designer AECOM
Management Consultant KL ENGINEERING, INC.

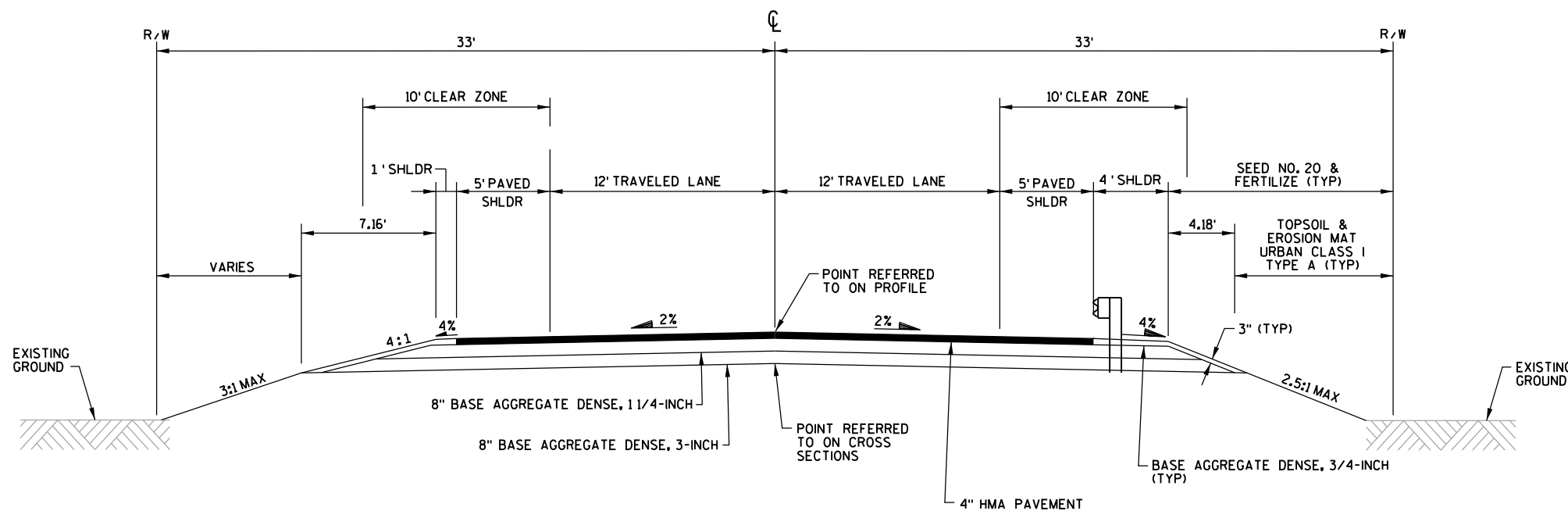
APPROVED FOR THE DEPARTMENT
DATE: 4/26/16 [Signature]
(Management Consultant Signature)

E



TYPICAL EXISTING SECTION - CTH 0

STA 22+37.50 - STA 23+67.56
STA 24+29.33 - STA 25+62.00



TYPICAL FINISHED SECTION - CTH 0

STA 22+37.50 - STA 23+67.56
STA 24+29.33 - STA 25+62.00

DIGGERS HOTLINE
Dial 811 or (800) 242-8511
www.DiggersHotline.com

** DENOTES UTILITIES THAT ARE NOT
DIGGER'S HOTLINE MEMBERS

GENERAL NOTES

THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

WHERE THE QUANTITY OF BASE AGGREGATE DENSE AND HMA PAVEMENT IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE LAYER, AS SHOWN ON THE PLANS, IS APPROXIMATE. THE ACTUAL THICKNESS WILL DEPEND UPON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

SECTIONS AS SHOWN ON THE CROSS SECTION SHEETS INCLUDE THE THICKNESS OF TOPSOIL.

FILL AS SHOWN ON THE PLAN SHEETS PERTAINS TO EMBANKMENTS CONSTRUCTED FROM EXCAVATION COMMON OR BORROW. THE EXPANSION ALLOWANCE USED TO COMPUTE THE VOLUME OF MATERIAL NECESSARY TO COMPLETE THE FILL IS 25 PERCENT.

THE WISCONSIN DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR AN ALUMINUM MONUMENT WHICH SHALL BE SET IN THE STRUCTURE AS DESIGNATED BY THE ENGINEER.

THE 4" HMA PAVEMENT 3 LT 58-28 S SHALL CONSIST OF A 1.75-INCH UPPER LAYER, & A 2.25-INCH LOWER LAYER 4 LT 58-28 S.

THE RUNOFF COEFFICIENTS OF SURFACE DRAINAGE AT THE PROJECT SITE WILL NOT BE CHANGED FROM BEFORE TO AFTER CONSTRUCTION.

WETLANDS ARE PRESENT WITHIN THE PROJECT LIMITS. DO NOT OPERATE EQUIPMENT OUTSIDE THE SLOPE INTERCEPTS.

USACE CONTACT

KERRIE HAUSER
U.S. ARMY CORPS OF ENGINEERS
1114 SOUTH OAK STREET
LA CRESCENT, MINNESOTA 55947
651-290-5903

DESIGNER CONTACT

AECOM
MATTHEW KRIPPNER
1350 DEMING WAY
MIDDLETON, WI 53562
(608)-828-8123
matthew.krippner@aecom.com
AECOM PROJECT NO. 60313105

WDNR CONTACT

LAURA BUB
WISCONSIN DEPARTMENT OF NATURAL RESOURCES
3911 FISH HATCHERY ROAD
FITCHBURG, WI 53711
(608) 275-3485
Laura.Bub@wisconsin.gov

LAFAYETTE COUNTY

TOM JEAN
12016 HILL STREET
PO BOX 100
DARLINGTON, WI 53530
608-776-4919
tom.jean@lafayettecountywi.org

UTILITIES

COMMUNICATION LINE:

STEVE BISHOP
CENTURYLINK
130 FOURTH ST.
BARABOO WI 53913
608-355-7501
Steven.bishop@centurylink.com

GAS:

ADAM MARING
WE ENERGIES
N3025 14 AVE
MONROE, WI 53566
608-328-5679
adam.maring@we-energies.com

PATRICK MCGRAW

MEDIACOM
6925 GARDEN PRAIRIE RD.
GARDEN PRAIRIE, IL 61038
815-597-5103
pmcgraw@mediacomcc.com

SEWER:

VERNE JACKSON
CITY OF SHULLSBURG SEWER DEPT.
190 N. JUDGEMENT ST.
SHULLSBURG, WI 53586
608-965-3258

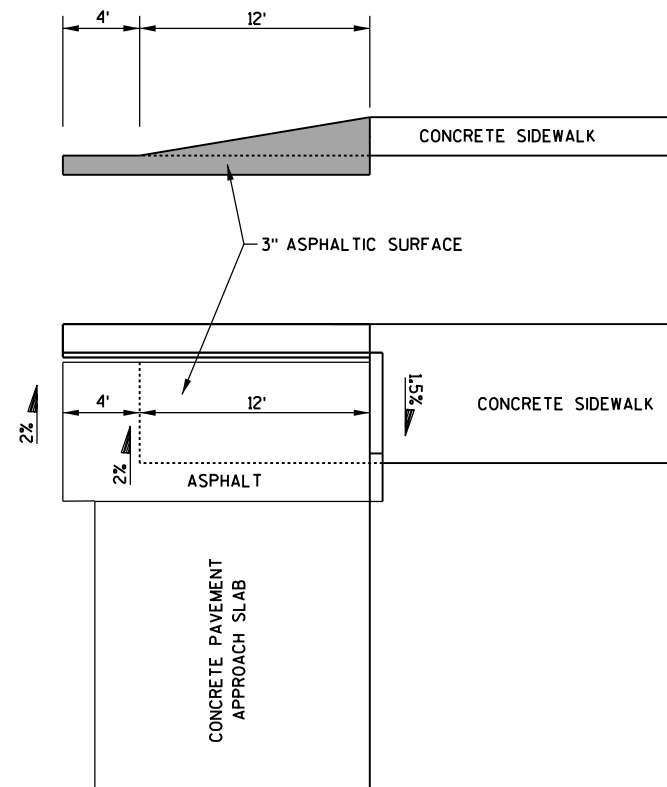
ELECTRIC:

TROY DAHL
SCENIC RIVER ENERGY COOPERATIVE
231 N. SHERIDAN ST.
LANCASTER, WI 53813
608-
tdahl@srec.net

WATER:

DON DICKINSON
CITY OF SHULLSBURG STREET DEPT.
190 N. JUDGEMENT ST.
SHULLSBURG, WI 53586
608-965-3839

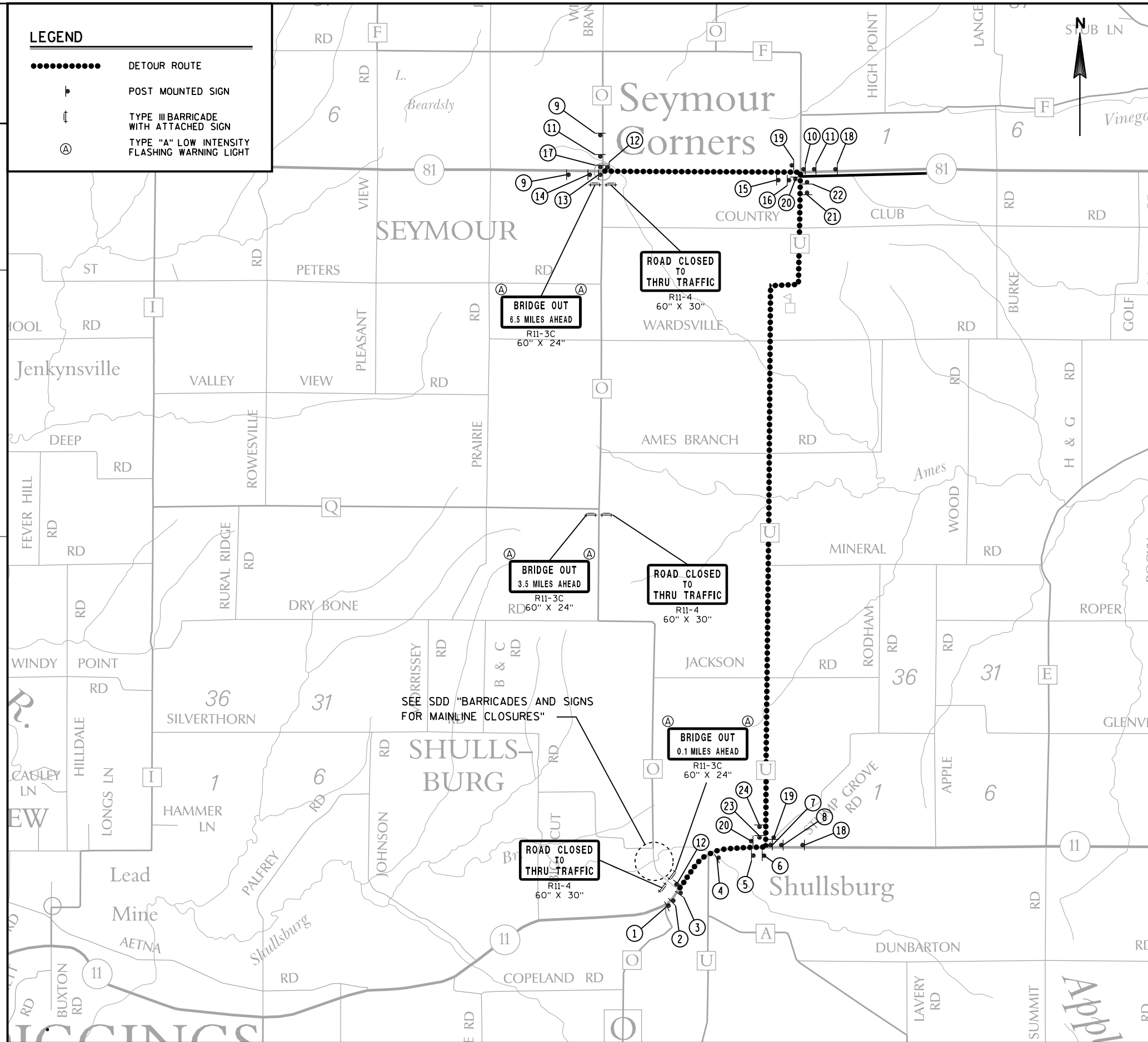
JIM PAQUETTE
CITY OF SHULLSBURG ELECTRIC DEPT.
P.O. BOX 580
SHULLSBURG, WI 53586
(608) 965-3630



ASPHALTIC TRANSITION TO SIDEWALK

LEGEND

●●●●●●●●●●	DETOUR ROUTE
Ⓟ	POST MOUNTED SIGN
Ⓜ	TYPE III BARRICADE WITH ATTACHED SIGN
Ⓐ	TYPE "A" LOW INTENSITY FLASHING WARNING LIGHT



<p>1</p>	<p>2</p>	<p>3</p>	<p>4</p>	<p>5</p>
<p>6</p>	<p>7</p>	<p>8</p>	<p>9</p>	<p>10</p>
<p>11</p>	<p>12</p>	<p>13</p>	<p>14</p>	<p>15</p>
<p>16</p>	<p>17</p>	<p>18</p>	<p>19</p>	<p>20</p>
<p>21</p>	<p>22</p>	<p>23</p>	<p>24</p>	

DATE 16AUG16		E S T I M A T E O F Q U A N T I T I E S			
LINE					5307-00-72
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 24+00	LS	1.000	1.000
0020	205.0100	Excavation Common	CY	670.000	670.000
0030	206.1000	Excavation for Structures Bridges (structure) 01. B-33-0129	LS	1.000	1.000
0040	210.0100	Backfill Structure	CY	400.000	400.000
0050	213.0100	Finishing Roadway (project) 01. 5307-00-72	EACH	1.000	1.000
0060	305.0110	Base Aggregate Dense 3/4-Inch	TON	120.000	120.000
0070	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	530.000	530.000
0080	305.0130	Base Aggregate Dense 3-Inch	TON	640.000	640.000
0090	415.0410	Concrete Pavement Approach Slab	SY	100.000	100.000
0100	440.5020	Incentive IRI Ride Bridge	DOL	250.000	250.000
0110	455.0605	Tack Coat	GAL	60.000	60.000
0120	460.2000	Incentive Density HMA Pavement	DOL	130.000	130.000
0130	460.5223	HMA Pavement 3 LT 58-28 S	TON	107.000	107.000
0140	460.5224	HMA Pavement 4 LT 58-28 S	TON	83.000	83.000
0150	465.0105	Asphaltic Surface	TON	6.000	6.000
0160	465.0315	Asphaltic Flumes	SY	9.000	9.000
0170	502.0100	Concrete Masonry Bridges	CY	235.000	235.000
0180	502.3200	Protective Surface Treatment	SY	362.000	362.000
0190	503.0128	Prestressed Girder Type I 28-Inch	LF	531.000	531.000
0200	505.0400	Bar Steel Reinforcement HS Structures	LB	6,240.000	6,240.000
0210	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	21,750.000	21,750.000
0220	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	18.000	18.000
0230	506.4000	Steel Diaphragms (structure) 01. B-33-0129	EACH	8.000	8.000
0240	513.4061	Railing Tubular Type M (structure) 01. B-33-0129	LF	94.000	94.000
0250	516.0500	Rubberized Membrane Waterproofing	SY	22.000	22.000
0260	550.0020	Pre-Boring Rock or Consolidated Materials	LF	208.000	208.000
0270	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	240.000	240.000
0280	606.0300	Riprap Heavy	CY	254.000	254.000
0290	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	150.000	150.000
0300	614.2300	MGS Guardrail 3	LF	25.000	25.000
0310	614.2500	MGS Thrie Beam Transition	LF	78.800	78.800
0320	614.2610	MGS Guardrail Terminal EAT	EACH	2.000	2.000
0330	619.1000	Mobilization	EACH	1.000	1.000
0340	624.0100	Water	MGAL	13.000	13.000
0350	625.0100	Topsoil	SY	980.000	980.000
0360	628.1504	Silt Fence	LF	879.000	879.000
0370	628.1520	Silt Fence Maintenance	LF	887.000	887.000
0380	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0390	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0400	628.2006	Erosion Mat Urban Class I Type A	SY	980.000	980.000
0410	628.6005	Turbidity Barriers	SY	100.000	100.000
0420	629.0210	Fertilizer Type B	CWT	1.000	1.000
0430	630.0120	Seeding Mixture No. 20	LB	40.000	40.000
0440	642.5001	Field Office Type B	EACH	1.000	1.000
0450	643.0100	Traffic Control (project) 01. 5307-00-72	EACH	1.000	1.000
0460	643.0420	Traffic Control Barricades Type III	DAY	670.000	670.000
0470	643.0705	Traffic Control Warning Lights Type A	DAY	760.000	760.000
0480	643.0900	Traffic Control Signs	DAY	480.000	480.000

DATE 16AUG16		E S T I M A T E O F Q U A N T I T I E S			
LINE					5307-00-72
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0490	643.0920	Traffic Control Covering Signs Type II	EACH	3.000	3.000
0500	643.2000	Traffic Control Detour (project) 01.	EACH	1.000	1.000
5307-00-72					
0510	643.3000	Traffic Control Detour Signs	DAY	5,050.000	5,050.000
0520	645.0120	Geotextile Type HR	SY	385.000	385.000
0530	646.0106	Pavement Marking Epoxy 4-Inch	LF	1,320.000	1,320.000
0540	650.4500	Construction Staking Subgrade	LF	232.000	232.000
0550	650.5000	Construction Staking Base	LF	232.000	232.000
0560	650.6500	Construction Staking Structure Layout	LS	1.000	1.000
(structure) 01. B-33-0129					
0570	650.9910	Construction Staking Supplemental	LS	1.000	1.000
Control (project) 01. 5307-00-72					
0580	650.9920	Construction Staking Slope Stakes	LF	232.000	232.000
0590	690.0150	Sawing Asphalt	LF	51.000	51.000
0600	715.0502	Incentive Strength Concrete Structures	DOL	1,410.000	1,410.000
0610	ASP.1T0A	On-the-Job Training Apprentice at \$5.	HRS	150.000	150.000
00/HR					
0620	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	230.000	230.000
0630	SPV.0090	Special 01. Railing Tubular Type M	LF	94.000	94.000
Modified B-33-0129					

EARTHWORK								
From/To Station	Location	Excavation Common (1) (item # 205.0100)	Available Material (3)	Unexpanded Fill	Expanded Fill (4)	Mass Ordinate +/- (5)	Waste	Borrow
		Cut (2)			Factor 1.25			(item #208.0100)
22+38 - 23+68	South Approach	350	350	120	150	200	200	0
24+29 - 26+50	North Approach	320	320	400	500	-180	0	180
Grand Total		670	670	520	650	20	200	180
Total Exc Common		670				Total Borrow		0

- 1) Excavation Common is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- 2) Salvaged/Unsuable Pavement Material is included in Cut.
- 3) Available Material = Cut - Salvaged/Unusuable Pavement Material
- 4) Expanded Fill. Factor = 1.25
- Depending on selections:

Expanded Fill = (Unexpanded Fill) * Fill Factor
- 5) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.

BASE AGGREGATE DENSE

STATION - STATION		LOCATION	305.0110 3/4-INCH TON	305.0120 1 1/4-INCH TON	305.0130 3-INCH TON	624.0100 WATER MGAL	REMARKS
22+38 - 23+52		CTH O	40	250	300	6	SOUTH APPROACH
24+45 - 25+62		CTH O	70	250	310	6	NORTH APPROACH
UNDISTRIBUTED			10	30	30	1	
PROJECT 5307-00-72 TOTAL			120	530	640	13	

CONCRETE PAVEMENT APPROACH SLAB

STATION - STATION		LOCATION	415.0410 CONCRETE PAVEMENT APPROACH SLAB SY
23+53.17 - 23+68.17		SOUTH APPROACH	50
24+28.67 - 24+43.67		NORTH APPROACH	50
PROJECT 5307-00-72 TOTAL			100

ASPHALT PAVEMENT ITEMS

STATION - STATION		LOCATION	455.0605 TACK COAT GAL	460.5223 HMA PAVEMENT 3 LT 58-28 S TON	460.5224 HMA PAVEMENT 4 LT 58-28 S TON
22+38 - 23+52		CTH O	30	53	41
24+45 - 25+62		CTH O	30	54	42
PROJECT 5307-00-72 TOTAL			60	107	83

ASPHALT SURFACE

STATION - STATION		LOCATION	465.0105 ASPHALTIC SURFACE TON
23+51 - 23+68		SOUTH APPROACH	3
24+28 - 24+46		NORTH APPROACH	3
PROJECT 5307-00-72 TOTAL			6

ASPHALTIC FLUMES

STATION	OFFSET	LOCATION	465.0315 ASPHALTIC FLUMES SY
23+47	21' LT	SW QUADRANT OF BRIDGE	9
PROJECT 5307-00-72 TOTAL			9

GUARDRAIL

STATION - STATION		OFFSET	614.2300 MGS GUARDRAIL 3 LF	614.2500 MGS THRIE BEAM TRANSITION LF	614.2610 MGS GUARDRAIL TERMINAL EAT EACH
22+49.21 - 23+54.17		RT	12.5	39.4	1
24+42.84 - 25+48.34		RT	12.5	39.4	1
PROJECT 5307-00-72 TOTAL			25	78.8	2

LANDSCAPING

				625.0100	629.0210	630.0120
				TOPSOIL	FERTILIZER	SEEDING
					TYPE B	MIXTURE NO. 20
STATION	-	STATION	LOCATION	SY	CWT	LB
22+38	-	23+52	LT	210	0.2	9
22+38	-	23+52	RT	80	0.1	4
24+45	-	25+62	LT	230	0.2	9
24+45	-	25+62	RT	260	0.2	10
UNDISTRIBUTED				200	0.3	8
PROJECT 5307-00-72 TOTAL				980	1.0	40

EROSION CONTROL

				628.1504	628.1520	628.1905	628.1910	628.2006	628.6005
				SILT	SILT	MOBILIZATIONS	MOBILIZATIONS	EROSION MAT	TURBIDITY
				FENCE	FENCE	EROSION	EMERGENCY	URBAN CLASS I	BARRIERS
					MAINTENANCE	CONTROL	EROSION	TYPE A	
							CONTROL		
STATION	-	STATION	LOCATION	LF	LF	EACH	EACH	SY	SY
22+38	-	23+72	LT	147	147	---	---	210	---
22+38	-	23+72	RT	143	143	---	---	80	---
24+15	-	25+62	LT	170	170	---	---	230	---
24+15	-	26+50	RT	242	242	---	---	260	---
23+81			LT & RT	---	---	---	---	0	53
24+15			LT & RT	---	---	---	---	0	28
UNDISTRIBUTED				177	185	2	2	200	19
PROJECT 5307-00-72 TOTAL				879	887	2	2	980	100

TRAFFIC CONTROL

		643.0420		643.0705		643.0900		643.2000		643.3000	
		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL		TRAFFIC CONTROL	
		BARRICADES		WARNING LIGHTS		SIGNS		DETOUR		DETOUR SIGNS	
		TYPE III		TYPE A				5307-00-72			
LOCATION	SERVICE	NO.	DAY	NO.	DAY	NO.	DAY	EACH	NO.	DAY	
5307-00-72	45	14	630	16	720	10	450	1	107	4,815	
UNDISTRIBUTED		----	40		40		30	----		235	
PROJECT 5307-00-72 TOTAL			670		760		480	1		5,050	

TRAFFIC CONTROL COVERING SIGNS

			643.0920	
			TRAFFIC CONTROL	
			COVERING SIGNS	
			TYPE II	
SIGN DETAIL	PLAN SHEET	SIGN COVERED	NO. OF	
NUMBER			COVERING	
			CYCLES	EACH
2	DETOUR ROUTE	LEFT TURN ARROW	1	1
3	DETOUR ROUTE	LEFT ARROW	1	1
13	DETOUR ROUTE	DOUBLE ARROW	1	1
PROJECT 5307-00-72 TOTAL				3

PAVEMENT MARKING ITEMS

				646.0106	
				PAVEMENT	PAVEMENT
				MARKING	MARKING
				EPOXY	EPOXY
				4-INCH	4-INCH
				WHITE	YELLOW
STATION	-	STATION	TYPE	LF	LF
22+38	-	23+52	EDGE LINE, CENTERLINE (DOUBLE SOLID)	230	230
23+52	-	24+45	EDGE LINE, CENTERLINE (DOUBLE SOLID)	190	190
24+45	-	25+62	EDGE LINE, CENTERLINE (DOUBLE SOLID)	240	240
PROJECT 5307-00-72 TOTAL				1,320	

CONSTRUCTION STAKING

				650.4500	650.5000	650.9910	650.9920
				SUBGRADE	BASE	SUPPLEMENTAL	SLOPE
						CONTROL	STAKES
						5307-00-72	
STATION	-	STATION	LOCATION	LF	LF	LS	LF
22+38	-	23+52	CTH O	115	115	---	115
24+45	-	25+62	CTH O	117	117	---	117
5307-00-72				---	---	1	---
PROJECT 5307-00-72 TOTAL				232	232	1	232

SAWING PAVEMENT

		690.0150
		SAWING
		ASPHALT
STATION	LOCATION	LF
22+38	CTH O - MATCH EXISTING	28
25+62	CTH O - MATCH EXISTING	23
PROJECT 5307-00-72 TOTAL		51

CONVENTIONAL SIGNS AND ABBREVIATIONS

STATE LINE	---	SECTION CORNER		FOUNDATION OR RUIN BUILDING	
COUNTY LINE	---	NOTATION FOR COMBUSTIBLE FLUIDS		CEMETERY	
TOWNSHIP AND RANGE LINES	---	NOTATION FOR HIGH VOLTAGE TRANSMISSION LINES		R/W MONUMENT	
SECTION LINE	---	BRIDGE		NON-MONUMENTED R/W POINT	
QUARTER LINE	---	STREAM OR RIVER		IRON PIN	
SIXTEENTH LINE	---	LAKE		VALVE	
NEW REFERENCE LINE	---	CULVERT (Box, Pipe Or Cattle Pass)		WINDMILL	
NEW R/W LINE	---	SIGN		MANHOLE, SEPTIC VENT, WELL, ETC.	
EXISTING R/W LINE	---	ENCROACHING SIGN		GAS PUMPS	
PROPERTY LINE	---			BUSHES	
CORPORATE LIMITS	---			TREES (Deciduous)	
LOT, TIE AND OTHER MINOR LINES	---			TREES (Coniferous)	
SLOPE INTERCEPTS	---			WOODS	
UNDERGROUND FACILITY (Communications, Electric, Etc.)	---				
UTILITY EASEMENT	---				
FENCE	---				
FEE INTEREST	---				
TEMPORARY INTEREST	---				
EASEMENT (Highway, Permanent Limited or Restricted Development)	---				
BEAM GUARD	---				
TRANSMISSION STRUCTURES (Line Optional)	---				
RAIL LINE	---				

P.I.	Point of Intersection	ST.	Street
or PI		IP	Iron Pipe or Iron Pin
°	Deflection Angle	C.S.M.	Certified Survey Map
D.	Degree of Curve	COR.	Corner
T.	Tangent Length	L.C.	Long Chord
L.	Length	L.C.B.	Long Chord Bearing
R.	Radius	MI.	Miles
CATV	Cable Television Line	MISC	Miscellaneous
FO	Fiber Optic Cable	N/A	Not Available or Applicable
G	Gas Line	P.L.	Property Line
GUY	Guy Wire	P.L.E.	Permanent Limited Easement
GV	Gas Valve	P.O.B.	Point of Beginning
SAN	Sanitary Sewer Line	PC	Point of Curvature
SEPV.	Septic Vent	PG.	Page
T	Telephone Line	PROP	Property Corner
W	Water Line	PT	Point of Tangency
ANT.	Antenna	R/W	Right of Way
B	Barn or Building	RD.	Road
G	Garage	REM.	Remnant
H	House	S.F.	Square Feet
S	Shed	SEC.	Section
C.T.H.	County Trunk Highway	STA.	Station
CORP	Corporation	T.L.E.	Temporary Limited Easement
LLC	Limited Liability Corporation	or TLE	
RR.	Railroad	VOL.	Volume
S.T.H.	State Trunk Highway		

NOTES

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES, LAFAYETTE COUNTY, NAD 83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS AND GRID DISTANCES. GRID DISTANCES MAY BE USED FOR GROUND DISTANCES.

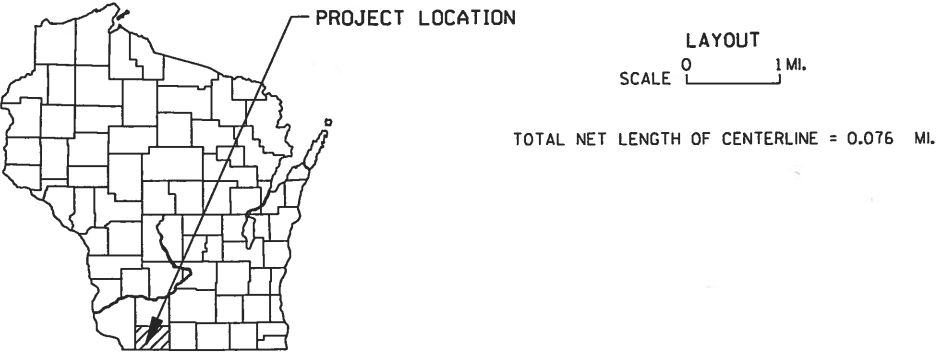
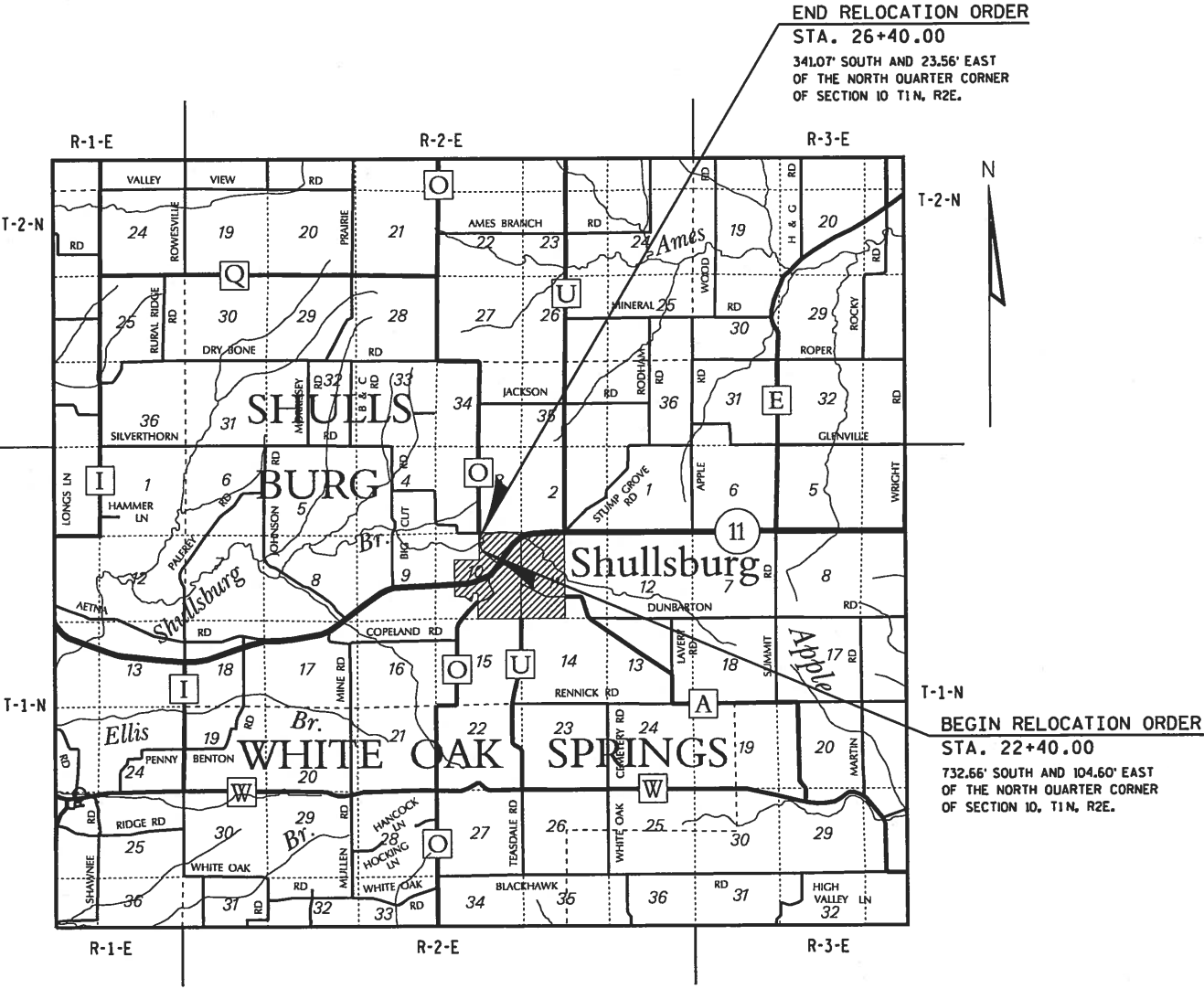
RIGHT OF WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 3/4 " X 24" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT OF WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD.

FOR CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE LAFAYETTE COUNTY HIGHWAY DEPARTMENT.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. EXCLUDING RIGHT OF WAY LINES, THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

R/W PROJECT NUMBER	5307-00-01	SHEET NUMBER	4.01	TOTAL SHEETS	2
FEDERAL PROJECT NUMBER					
PLAT OF RIGHT-OF-WAY REQUIRED FOR					
CITY OF SHULLSBURG, SEYMOUR ROAD					
SHULLSBURG BRANCH BRIDGE B-33-0129					
CTH 0 LAFAYETTE COUNTY					
CONSTRUCTION PROJECT NUMBER					
5307-00-72					



ORIGINAL PLAT PREPARED BY

AECOM

WISCONSIN LAND SURVEYOR

LANCE J. HABECK
S-1444
PLOVER, WI

DATE: 3/17/15

REVISION DATE	LAFAYETTE COUNTY HIGHWAY DEPARTMENT
APPROVED FOR THE DEPARTMENT	DATE: 4/20/15

SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL NUMBER	OWNER (S)	INTEREST REQUIRED	R/W ACRES REQUIRED			T.L.E. ACRES
			NEW	EXISTING	TOTAL	
1	EUGENE E. LOGAN & THE ELIZABETH A. HOMRICH TRUST, DATED JANUARY 25, 2007	FEE & TLE	0.07	0.38	0.45	0.04
2	STEVEN H. CURRAN & GINA M. CURRAN	FEE & TLE	0.07	0.16	0.23	0.03
3	CITY OF SHULLSBURG	FEE & TLE	0.02	0.07	0.09	0.01

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO LAFAYETTE COUNTY.

UTILITY INTERESTS REQUIRED

UTILITY NUMBER	OWNER (S)	INTEREST REQUIRED
50	CENTURYLINK (TELEPHONE)	RELEASE OF RIGHTS
51	CITY OF SHULLSBURG ELECTRIC	RELEASE OF RIGHTS
52	WE ENERGIES (GAS)	RELEASE OF RIGHTS
53	MEDIACOM	RELEASE OF RIGHTS

R/W CURVE TABLE

FROM - TO	RADIUS	LENGTH	CHORD	CHORD BEARING
606 - 615	1863.00'	66.10'	66.10'	N09°15'34"W

R/W COURSE TABLE

FROM - TO	BEARING	DISTANCE
602 - 603	N23°53'59"W	60.66'
603 - 604	N12°28'16"W	193.96'
604 - 606	N03°24'41"W	83.84'
606 - 615	CURVE	
615 - 614	N81°52'14"E	66.00'
614 - 611	S20°31'14"E	65.04'
611 - 612	S11°55'46"E	79.63'
612 - 610	S11°55'46"E	148.08'
610 - 609	S17°46'22"W	23.25'
609 - 616	S12°30'40"E	85.45'
616 - 602	S77°53'55"W	66.00'
621 - 602	S89°37'20"E	76.93'

R/W STATION & OFFSET TABLE

POINT	STATION	OFFSET
602	22+40.00	33.28'
603	23+00.00	45.00'
604	24+93.52	45.00'
606	25+75.00	33.70'
609	23+25.00	33.14'
610	23+45.00	45.00'
611	25+75.00	45.00'
612	24+93.52	46.07'
614	26+40.00	32.08'
615	26+40.00	33.92'
616	22+40.00	32.72'

R/W POINT COORDINATE TABLE

POINT	Y	X
602	129135.699	449792.233
603	129191.157	449767.657
604	129380.540	449725.772
606	129464.234	449720.783
609	129232.956	449838.257
610	129255.097	449845.354
611	129477.888	449798.285
612	129399.981	449814.744
614	129538.802	449775.485
615	129529.469	449710.148
616	129149.535	449856.768

TLE COURSE TABLE

FROM - TO	BEARING	DISTANCE
602 - 700	S77°53'55"W	5.11'
700 - 701	N23°53'59"W	60.12'
701 - 702	N12°28'16"W	194.86'
702 - 703	N03°23'19"W	83.67'
703 - 606	N80°00'30"E	5.00'
614 - 707	N81°52'14"E	5.12'
707 - 706	S20°31'14"E	64.32'
706 - 705	S11°55'46"E	239.50'
705 - 704	S17°46'22"W	32.93'
704 - 609	N12°30'40"W	19.83'

TLE STATION & OFFSET TABLE

POINT	STATION	OFFSET
700	22+40.00	38.39'
701	22+99.54	50.00'
702	24+93.89	50.00'
703	25+75.00	38.70'
704	23+05.17	33.01'
705	23+33.50	49.81'
706	25+75.56	49.98'
707	26+40.00	37.19'

TLE POINT COORDINATE TABLE

POINT	Y	X
700	129134.628	449787.238
701	129189.589	449762.883
702	129379.847	449720.804
703	129463.366	449715.859
704	129213.597	449842.552
705	129244.960	449852.606
706	129479.289	449803.099
707	129539.526	449780.552

P.I. = 20+00.00
Y 128908.008
X 449875.085

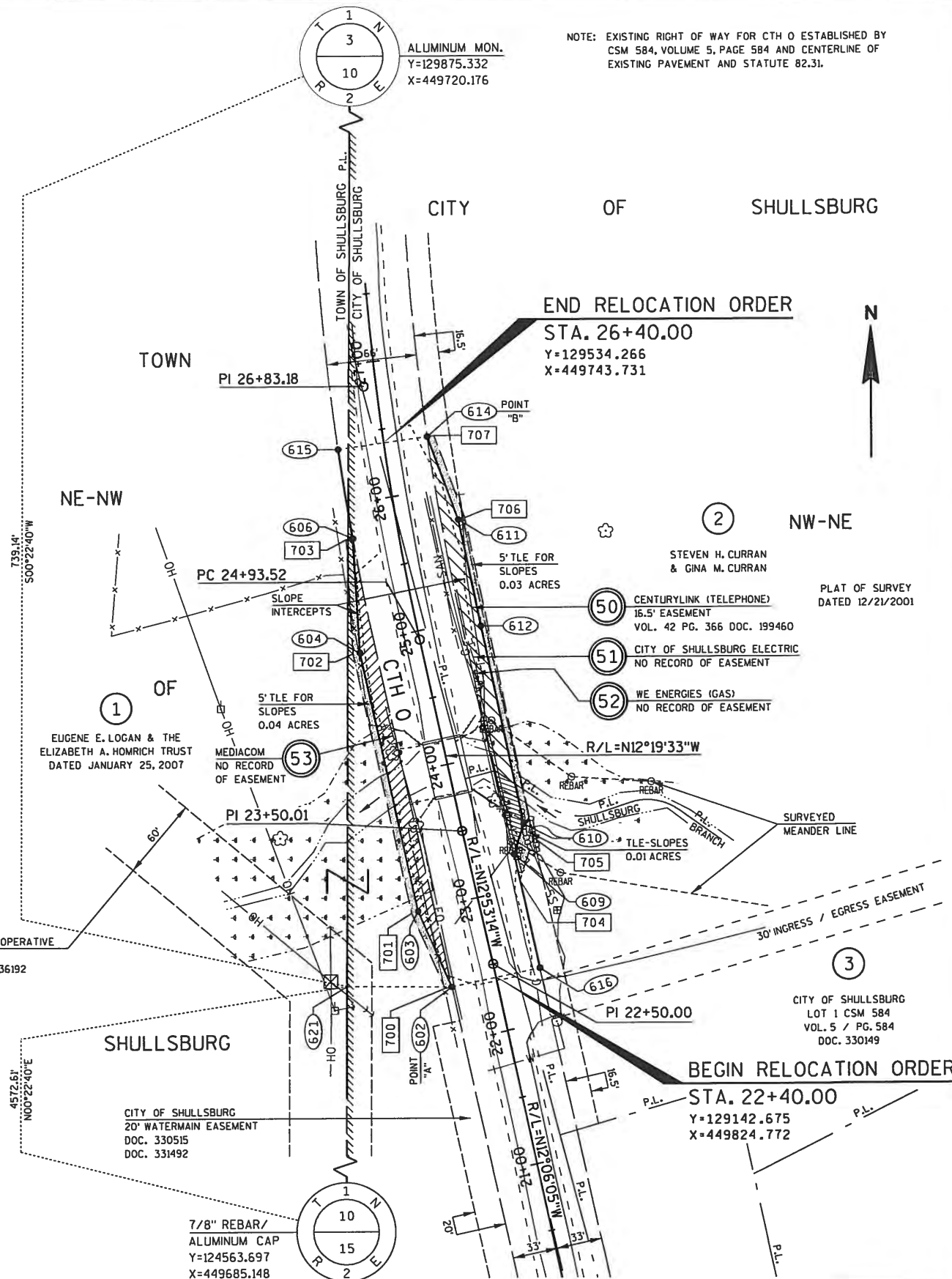
P.I. = 22+50.00
Y 129152.455
X 449822.675
Δ = 00°47'09" LT.

P.I. = 23+50.01
Y 129249.941
X 449800.370
Δ = 00°33'41" RT.

P.I. = 26+83.18
Y 129575.436
X 449729.247
Δ = 10°50'04" RT.
D = 02°51'53"
T = 189.66'
L = 378.19'
R = 2000.00'
DA = N01°29'29"W

ALUMINUM MON.
Y=129875.332
X=449720.176

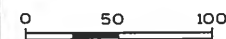
NOTE: EXISTING RIGHT OF WAY FOR CTH 0 ESTABLISHED BY CSM 584, VOLUME 5, PAGE 584 AND CENTERLINE OF EXISTING PAVEMENT AND STATUTE 82.31.



REVISION DATE

DATE 4-16-15

SCALE, FEET



HWY: CTH 0

COUNTY: LAFAYETTE

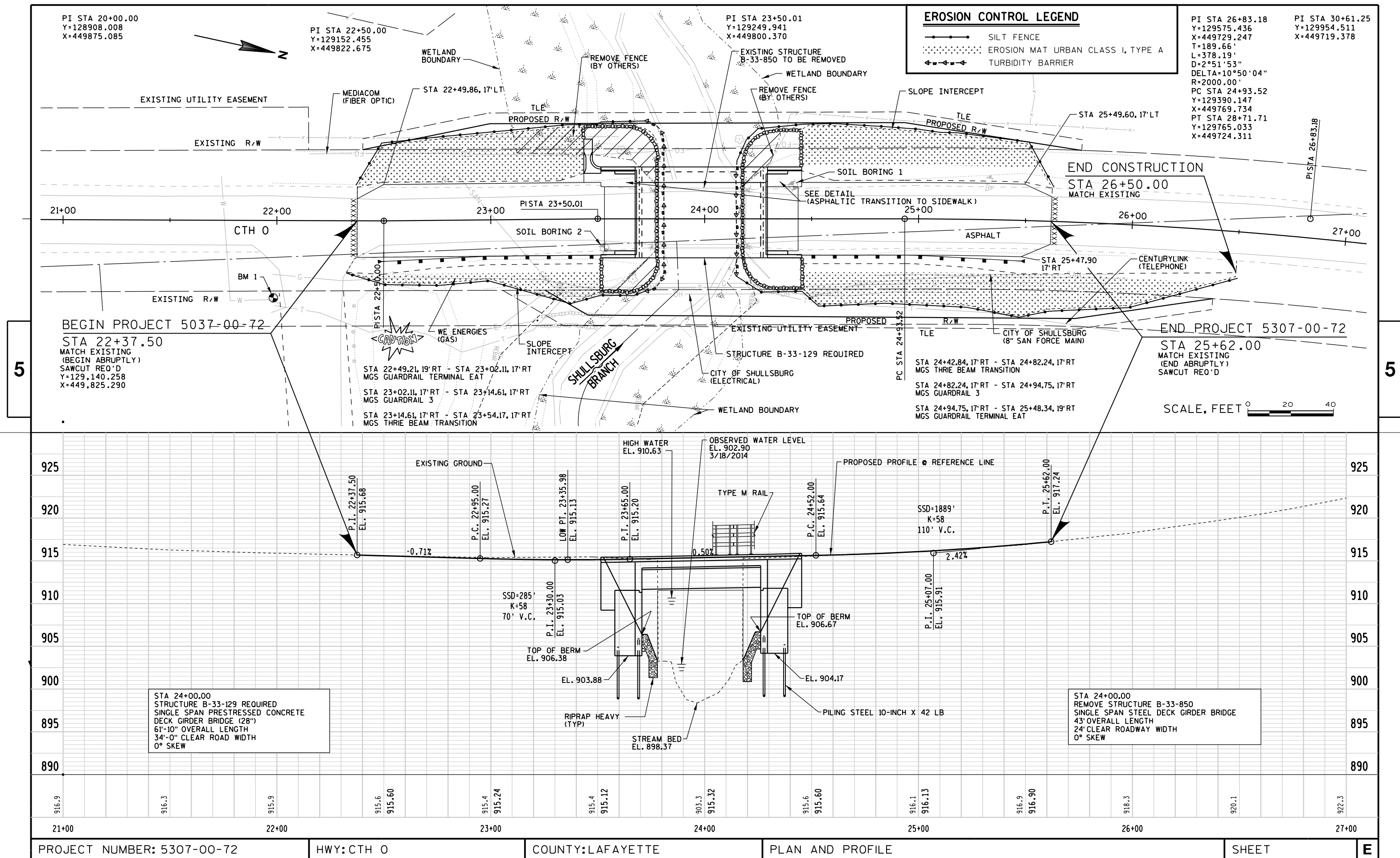
STATE R/W PROJECT NUMBER 5307-00-01

CONSTRUCTION PROJECT NUMBER 5307-00-72

PLAT SHEET 4.02

PS&E SHEET

E

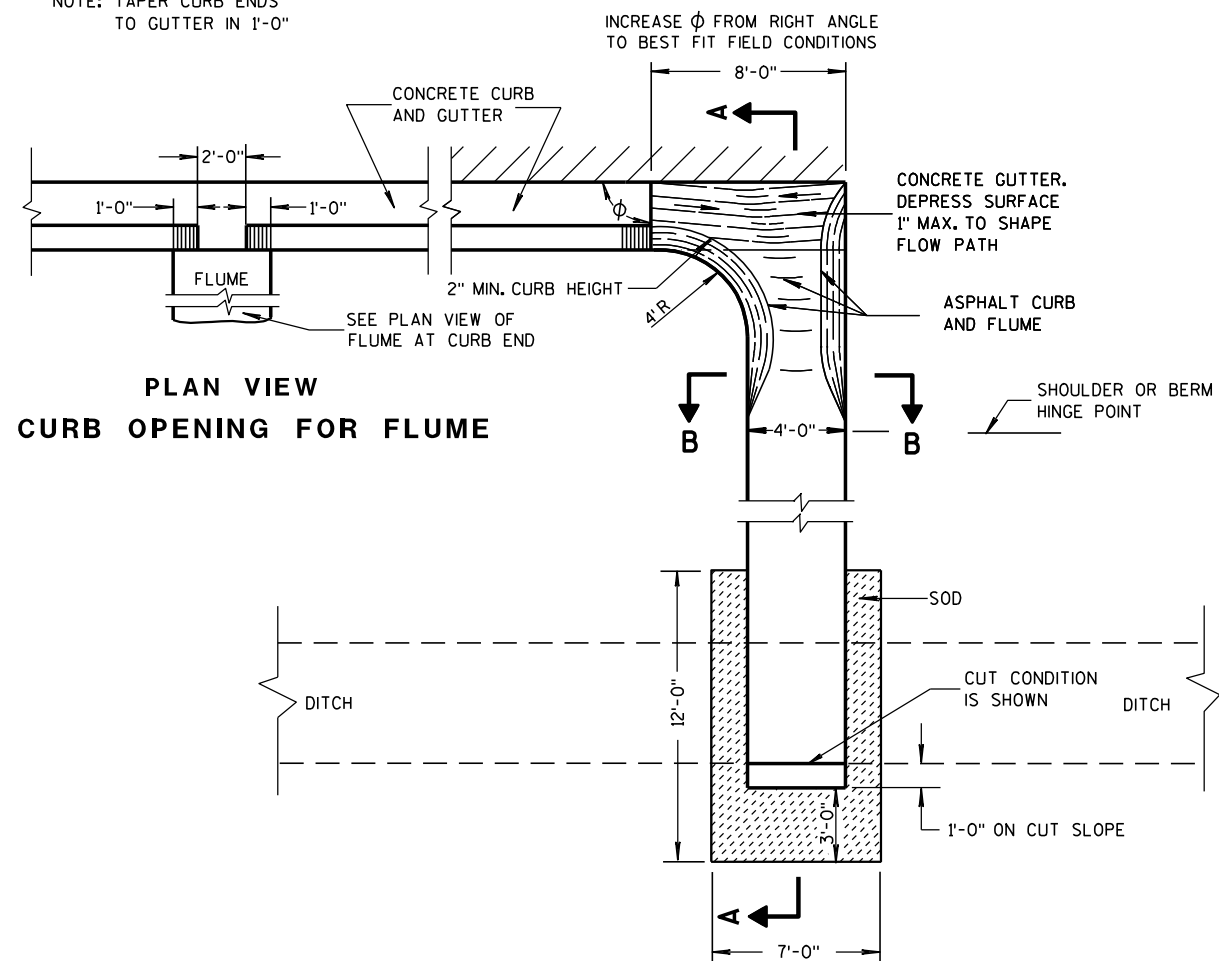


Standard Detail Drawing List

08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
13B02-08A	CONCRETE PAVEMENT APPROACH SLAB
13B02-08B	STRUCTURAL APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB
14B42-03A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-02A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-04A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C08-16A	PAVEMENT MARKING (MAINLINE)

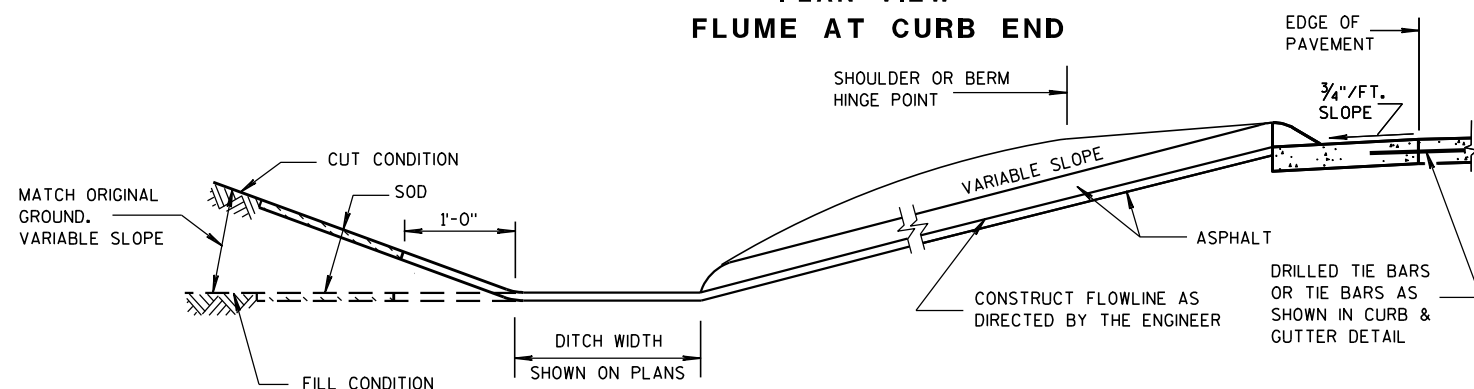
ASPHALTIC FLUME

NOTE: TAPER CURB ENDS
TO GUTTER IN 1'-0"

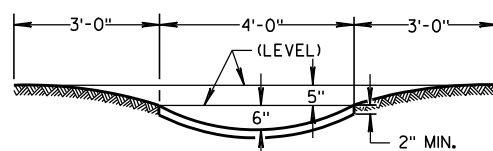


PLAN VIEW
CURB OPENING FOR FLUME

PLAN VIEW
FLUME AT CURB END



SECTION A-A



SECTION B-B

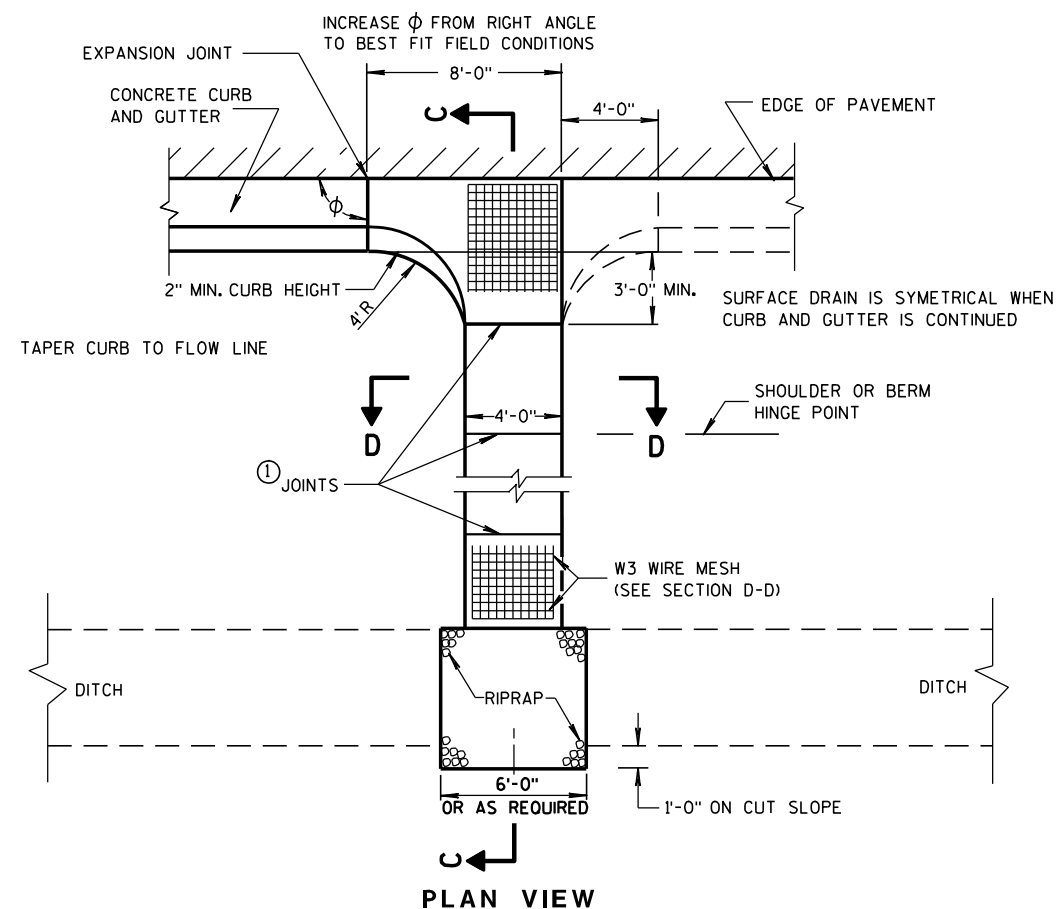
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

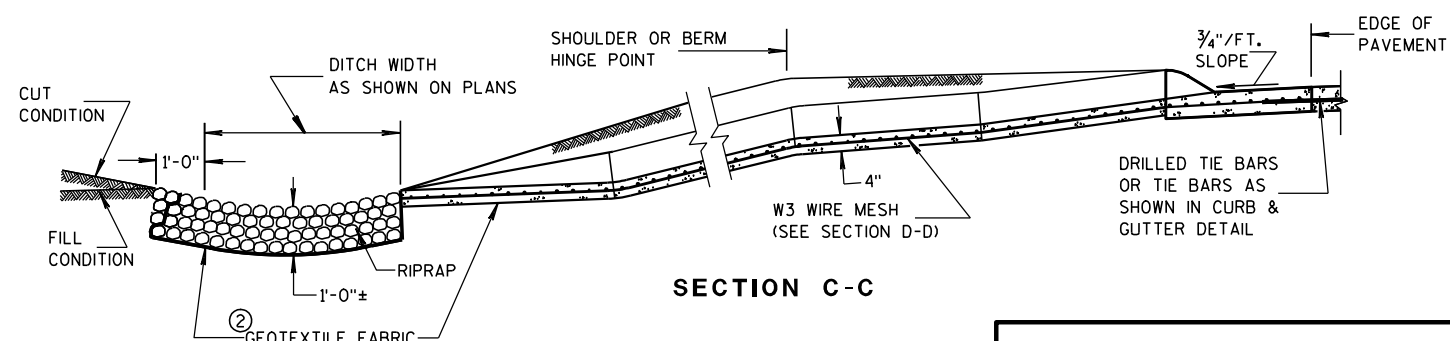
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE 1/8" TO 1/4" INCH WIDE BY 1 1/2" INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

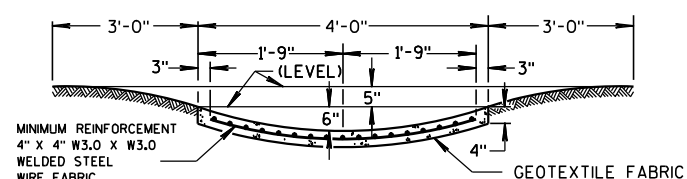
③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

9-4-08

DATE

FHWA

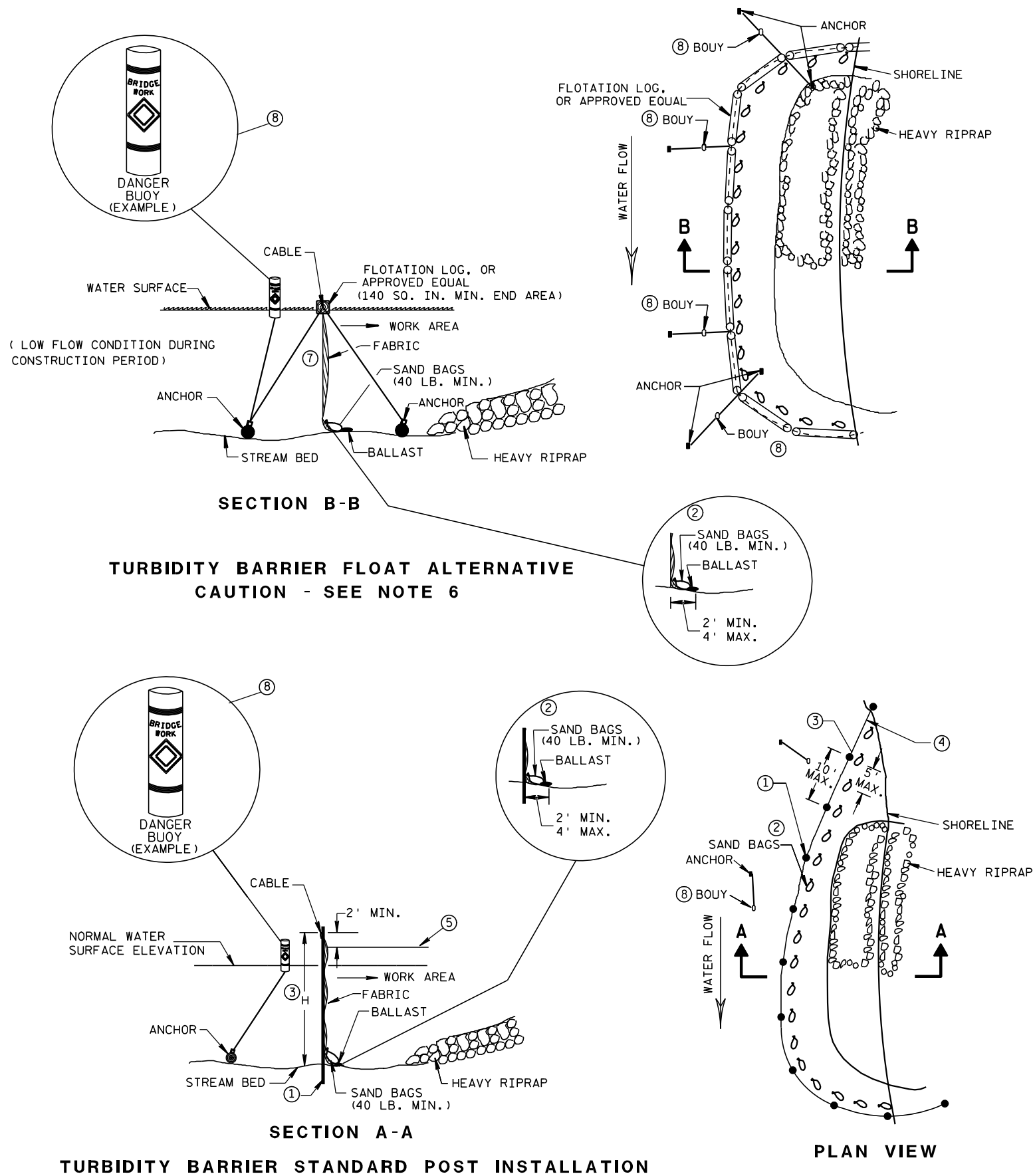
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>4-29-05</u> DATE	<u>/S/ Beth Cannestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER

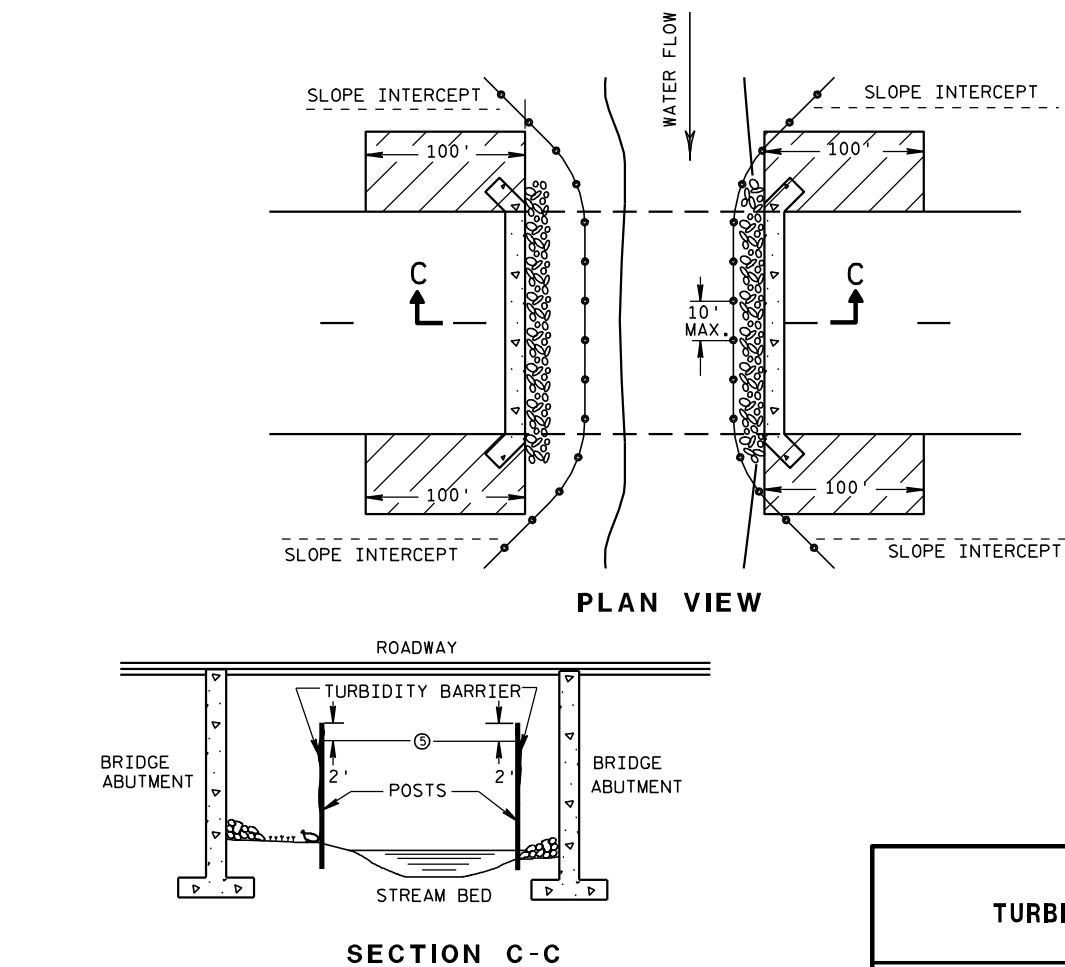


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.

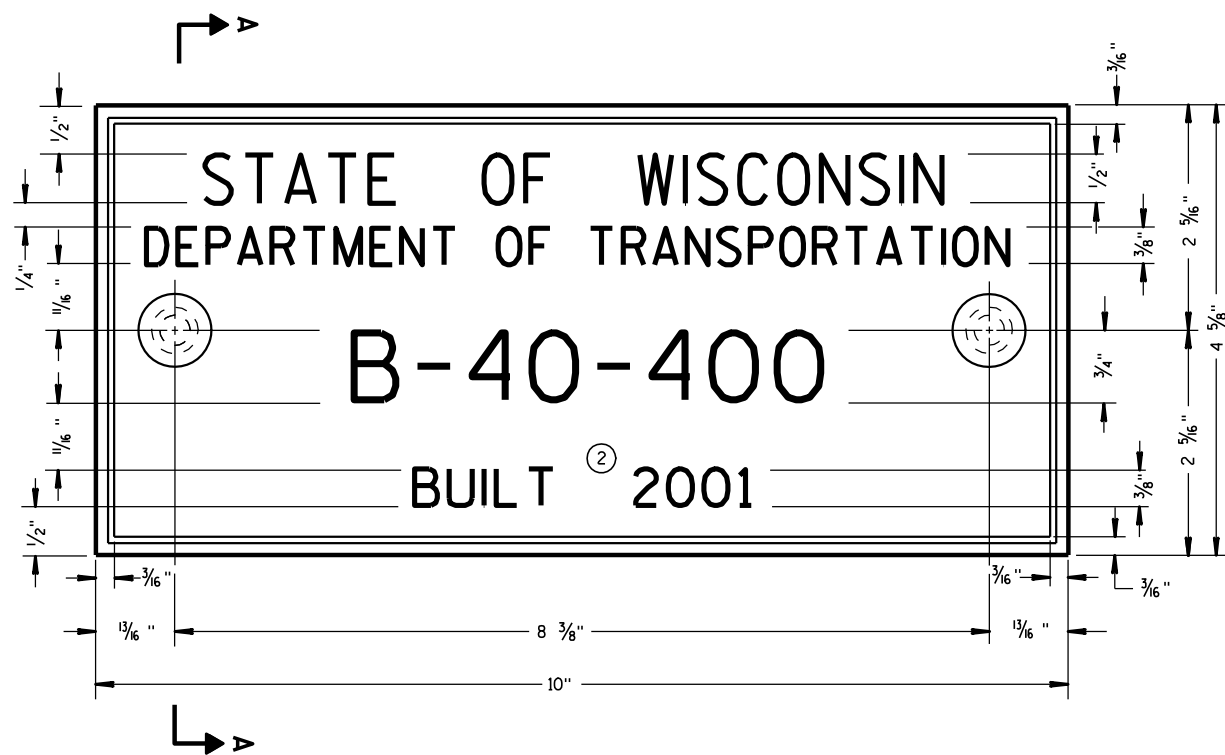


TURBIDITY BARRIER DETAIL SHOWING
TYPICAL PLACEMENT AT STRUCTURES

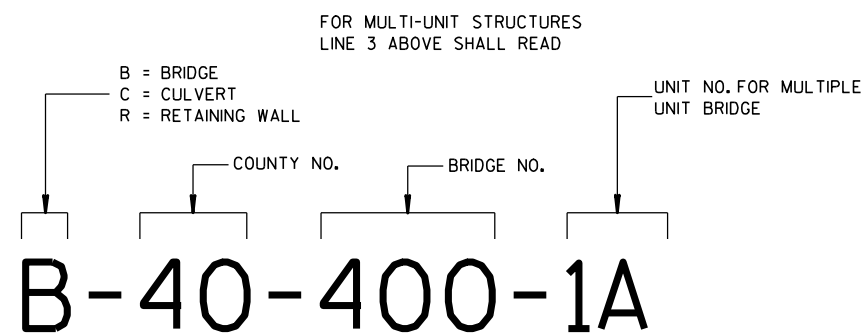
TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/04/02 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



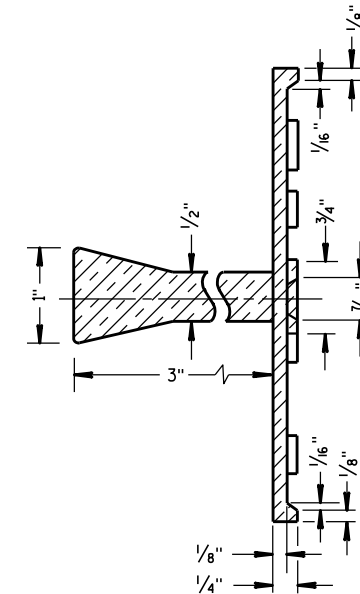
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

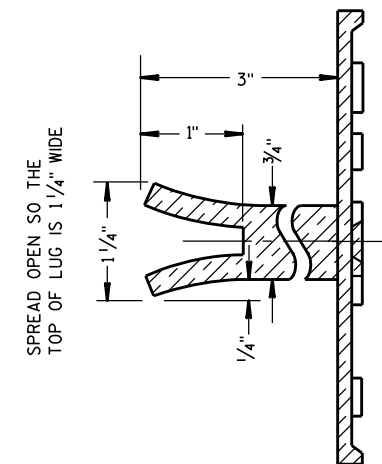
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

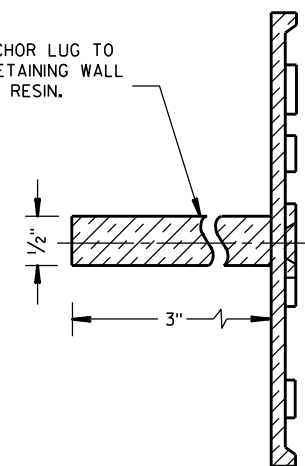


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

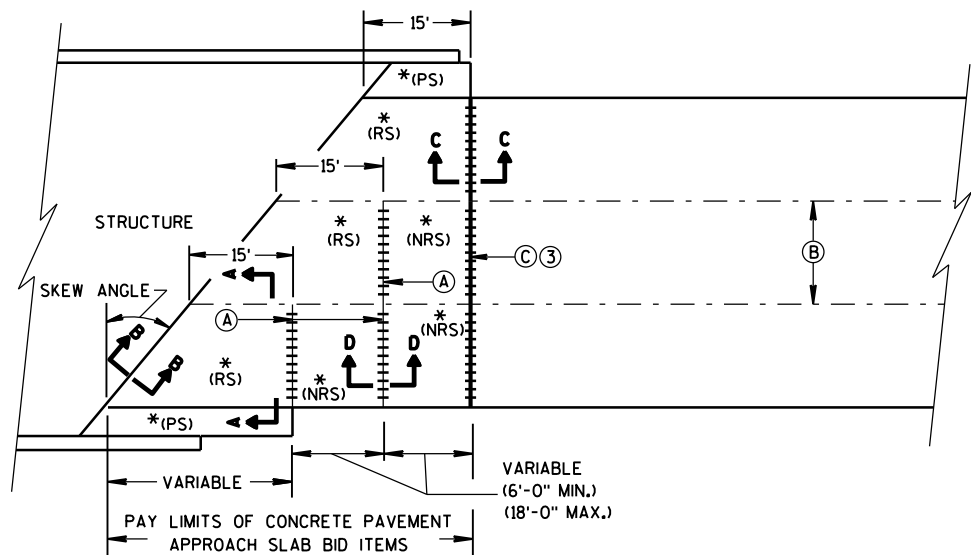
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

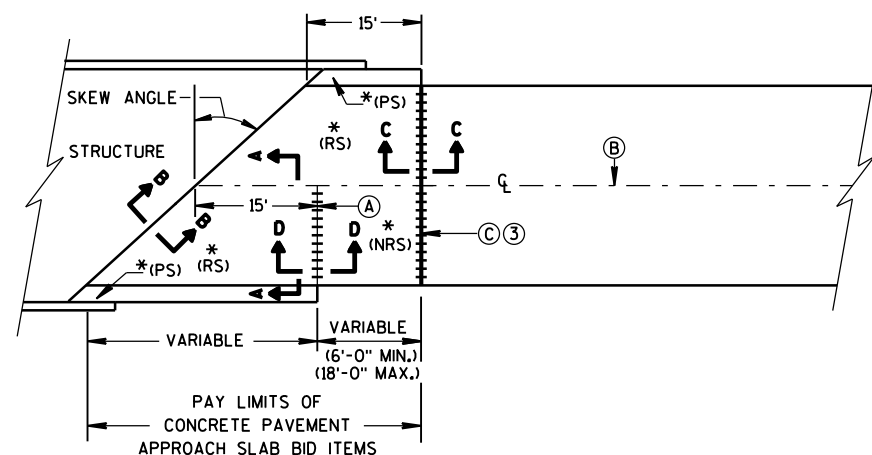
3/26/10
DATE

FHWA

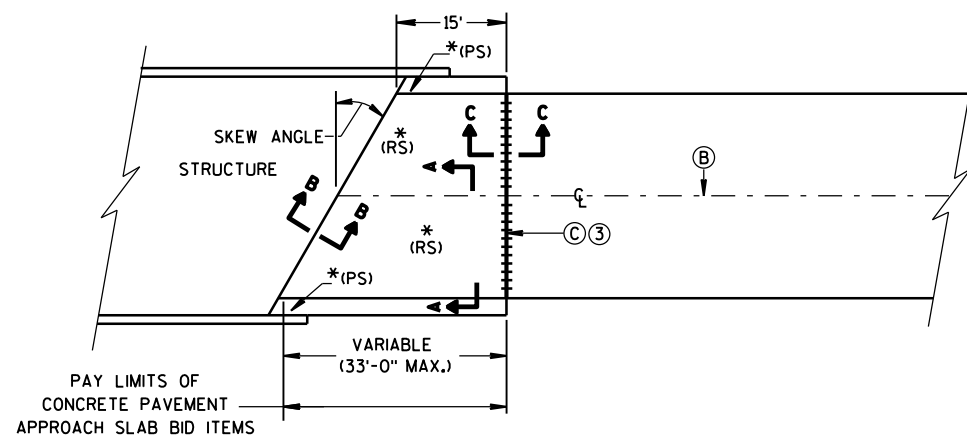
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



**SKewed APPROACH
(PAVEMENT MORE THAN 2 LANES)**



**SKews > 20°
(PAVEMENT WIDTH ≤ 30')**

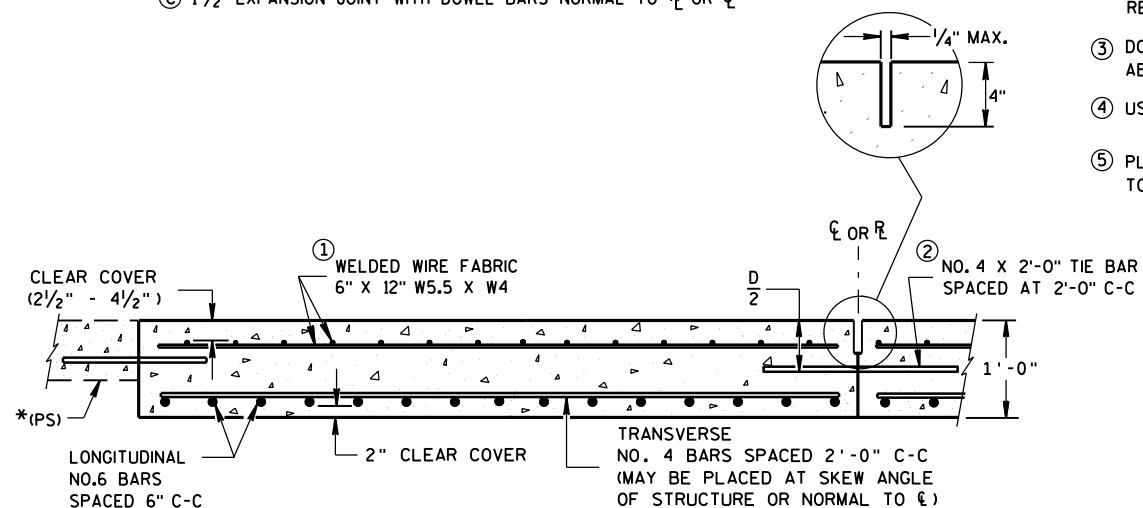


**SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')
APPROACH SLAB AND ADJACENT PAVEMENT**

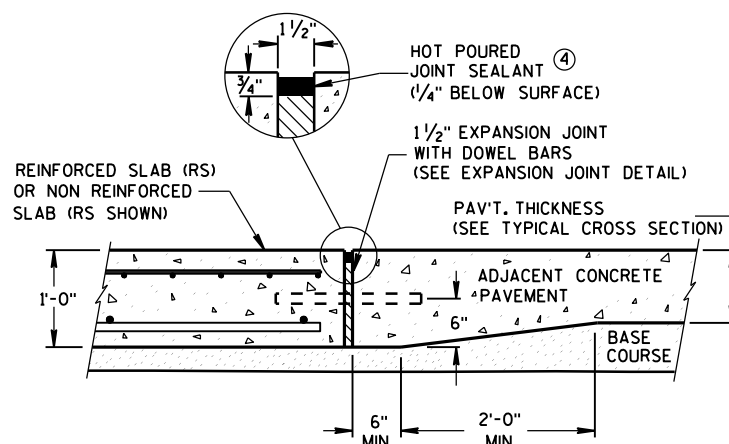
* (RS) = REINFORCED CONCRETE SLAB
* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
(SEE DETAILS ELSEWHERE IN THE PLAN)
* (NRS) = NON-REINFORCED CONCRETE SLAB

*** STANDARD DOWEL BAR DIAMETER
(SEE SDD 13C11, & SDD 13C13)

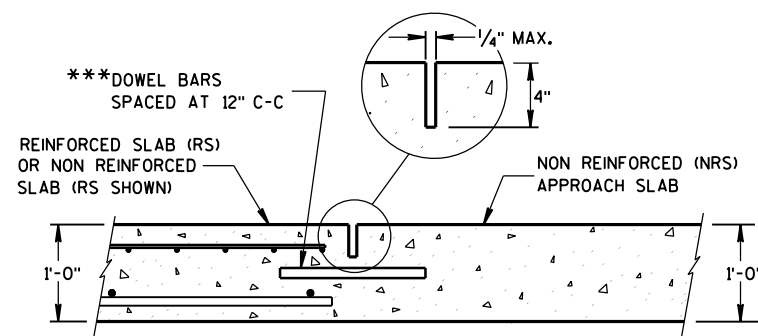
- (A) STANDARD CONTRACTION JOINT NORMAL TO ℓ OR ℓ_c
(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO ℓ OR ℓ_c



**SECTION A-A
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**



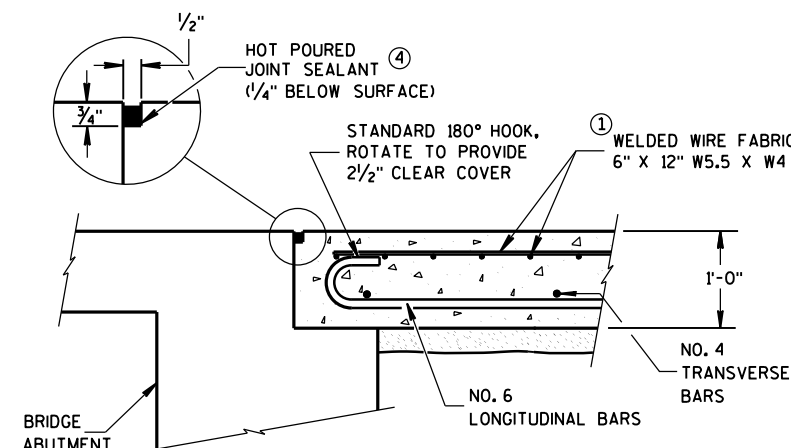
**SECTION D-D
CONTRACTION JOINT**

GENERAL NOTES

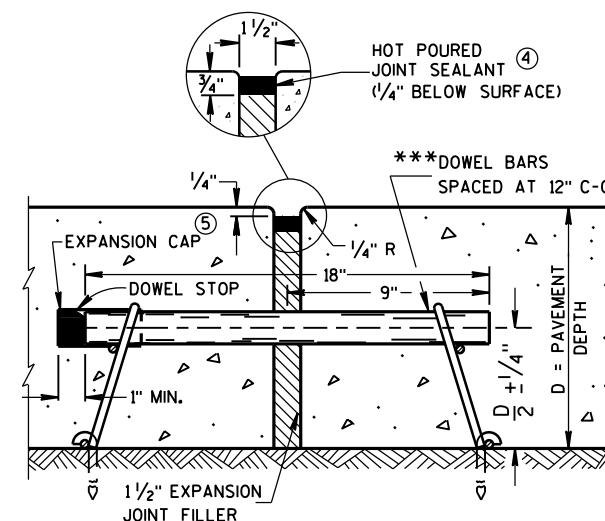
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B
BEND DETAIL
BOTTOM REINFORCEMENT**

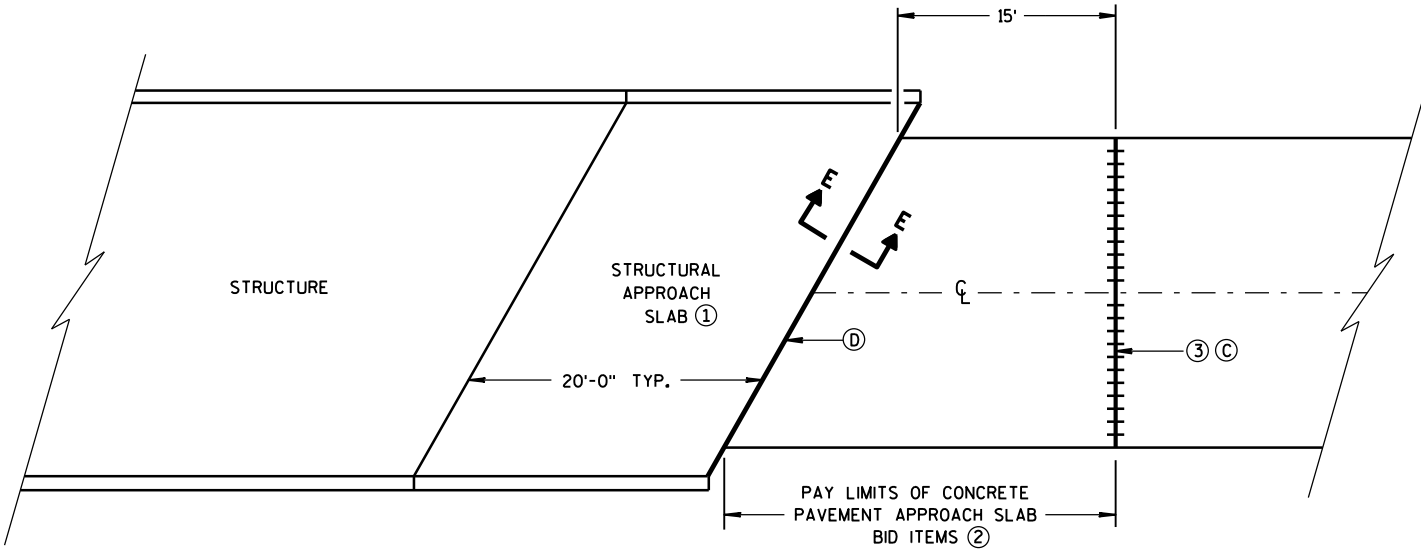


EXPANSION JOINT DETAIL

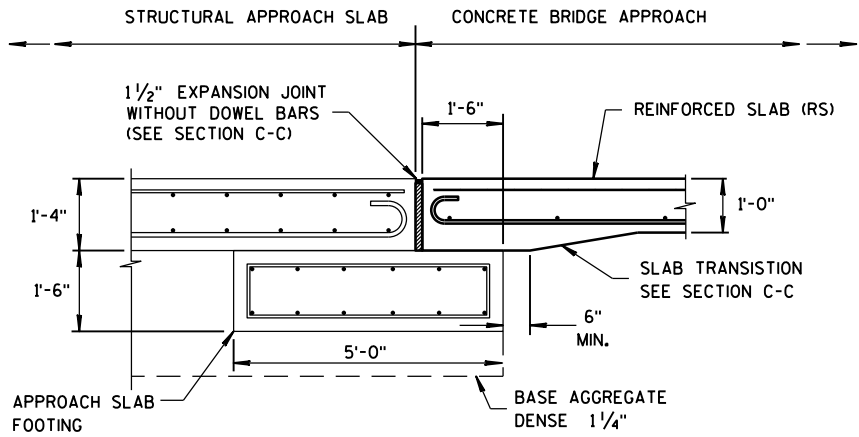
**CONCRETE PAVEMENT
APPROACH SLAB**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA



BRIDGE APPROACHES



SECTION E-E
FOOTING DETAIL
STRUCTURAL APPROACH SLAB TO CONCRETE BRIDGE APPROACH

GENERAL NOTES

ALL PROJECTS THAT INVOLVE A STRUCTURAL APPROACH SLAB WILL ALSO HAVE A CONCRETE PAVEMENT APPROACH SLAB.

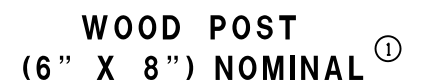
- ① SEE BRIDGE PLAN.
- ② CONFORM TO SHEET 13 B 2(A) FOR CONCRETE PAVEMENT APPROACH SLAB DETAILS.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.

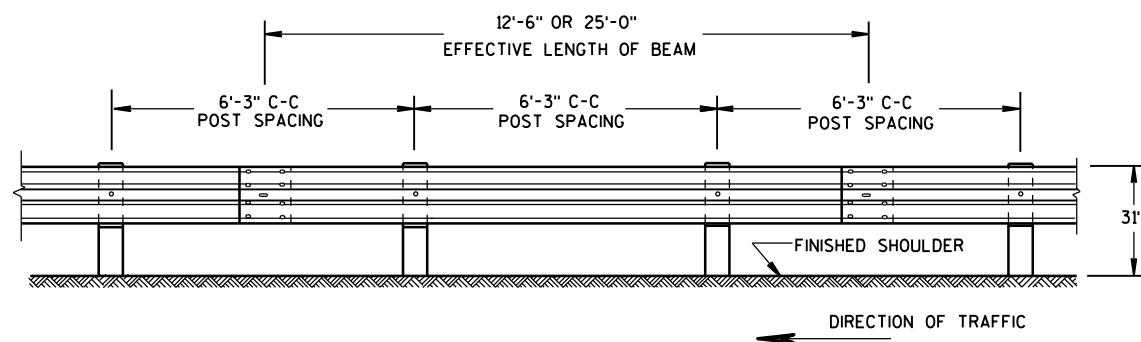
- ③ 1 1/2" EXPANSION JOINT WITH DOWEL BARS NORMAL TO R_L OR C_L
- ④ 1 1/2" EXPANSION JOINT (NO DOWELS)

STRUCTURAL APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June, 2015 DATE	/S/ Peter Kemp, P.E. PAVEMENT SUPERVISOR
FHWA	

S.D.D. 14 B 42-3a

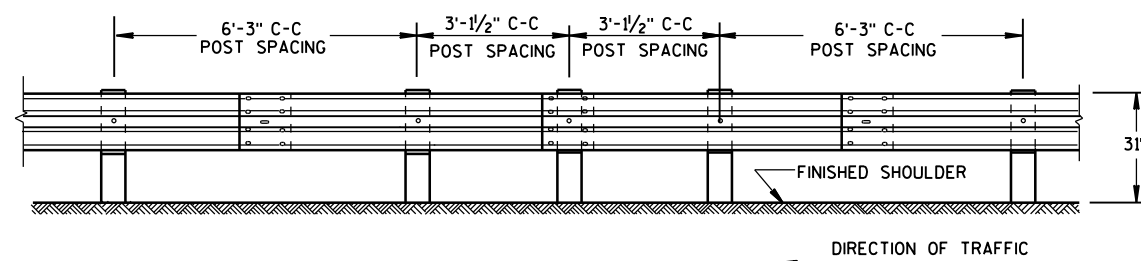
- S.D.D. 14 B 42-3a**





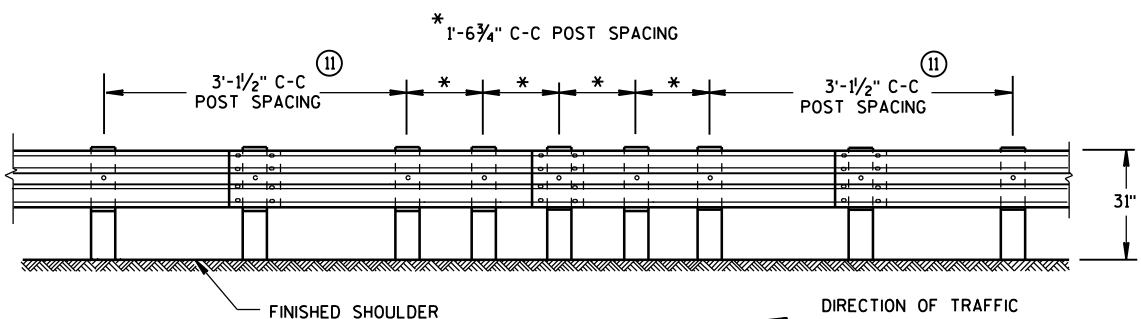
FRONT VIEW

POST SPACING STANDARD INSTALLATION



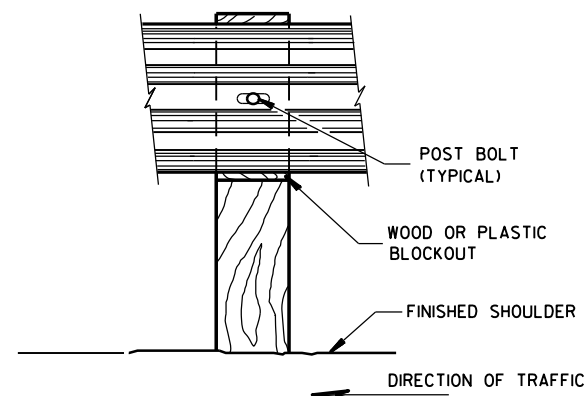
FRONT VIEW

HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)

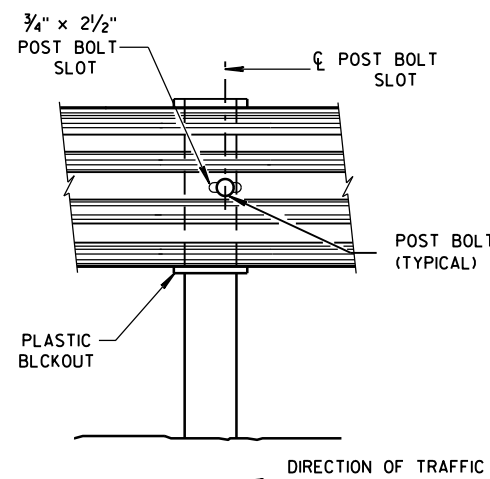


FRONT VIEW

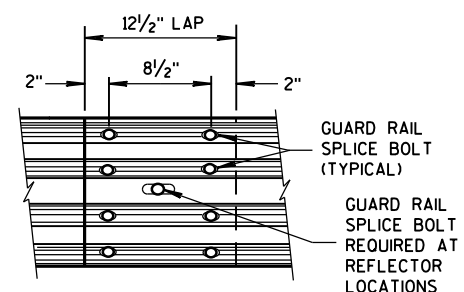
QUARTER POST SPACING (QS)



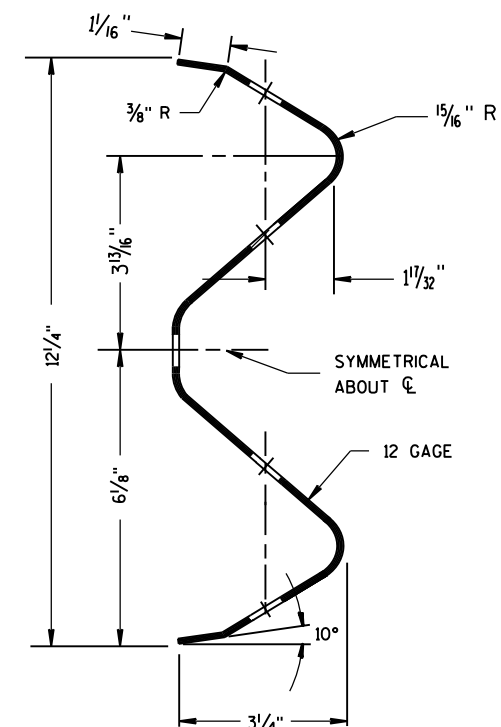
FRONT VIEW AT WOOD POST



FRONT VIEW AT STEEL POST



FRONT VIEW
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL

REFLECTOR SPACING ^⑧				
	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTOR
ONE WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	1 1	3
TWO WAY TRAFFIC	< 200' > 200'	25' C-C 50' C-C	1 1 ^⑨	6
TWO WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	2 2 ^⑩	3

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

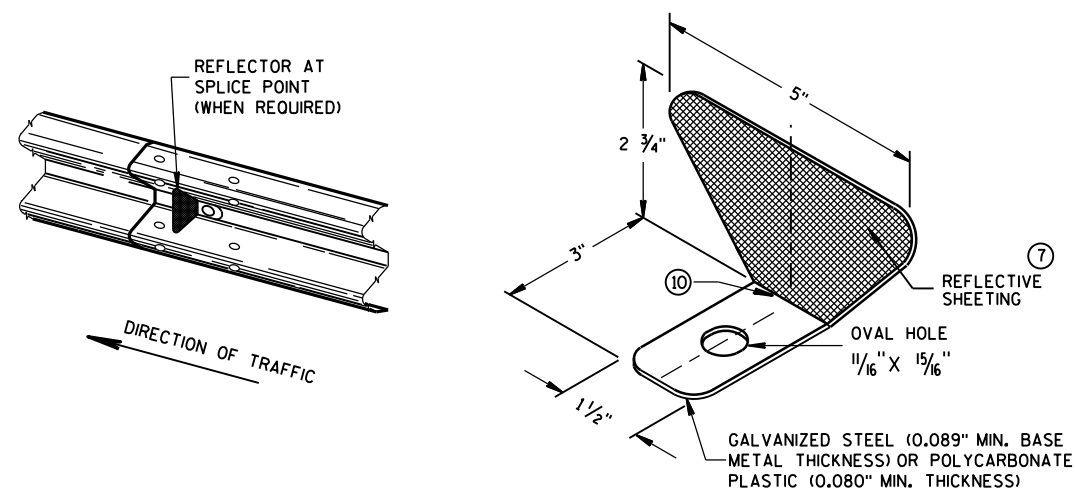
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

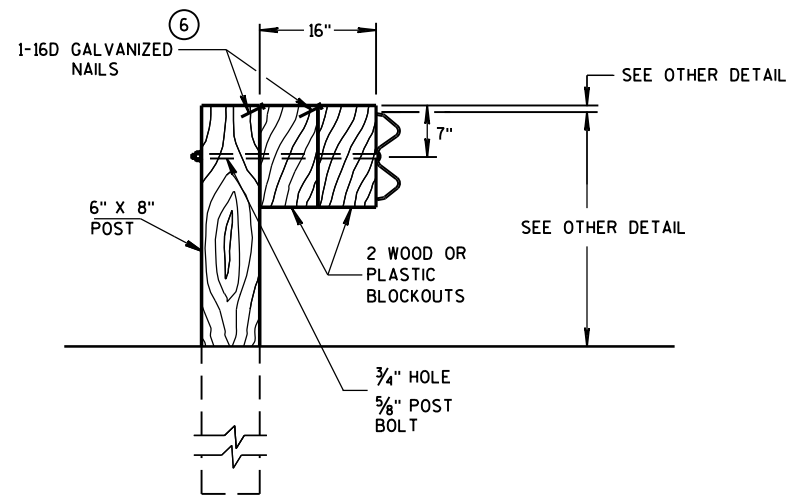
- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ⑩ PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
- ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 5/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.

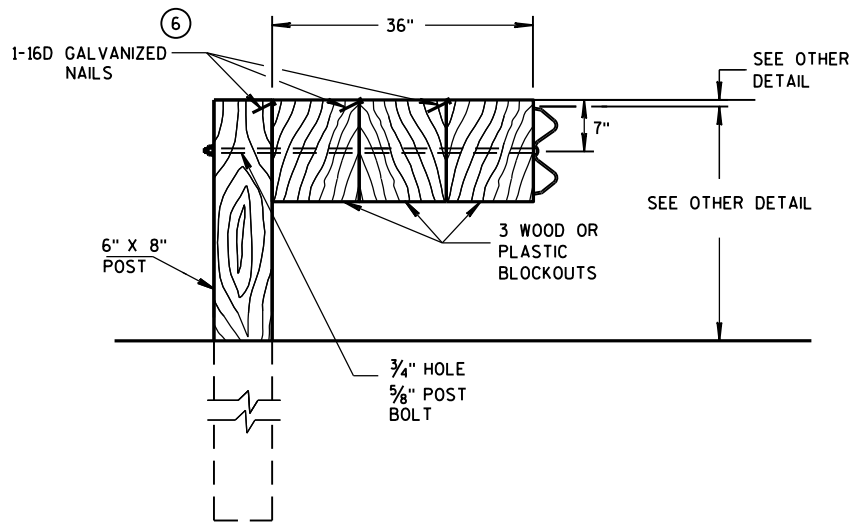


ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION



DETAIL FOR 16" BLOCKOUT DEPTH

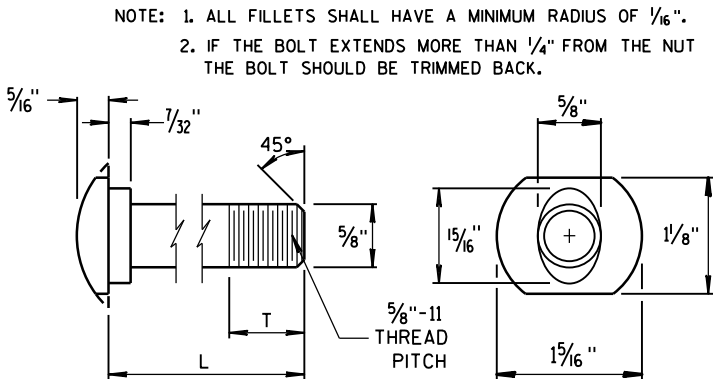
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



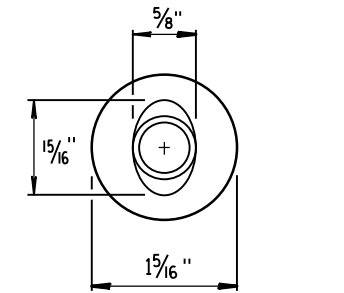
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

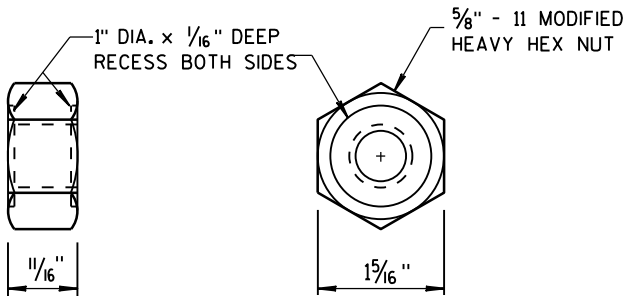
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



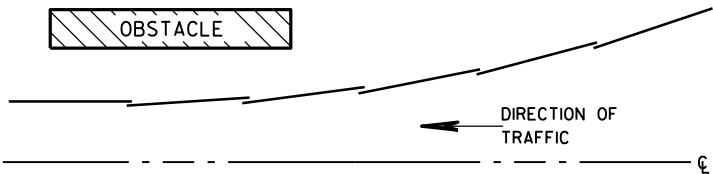
POST BOLT TABLE



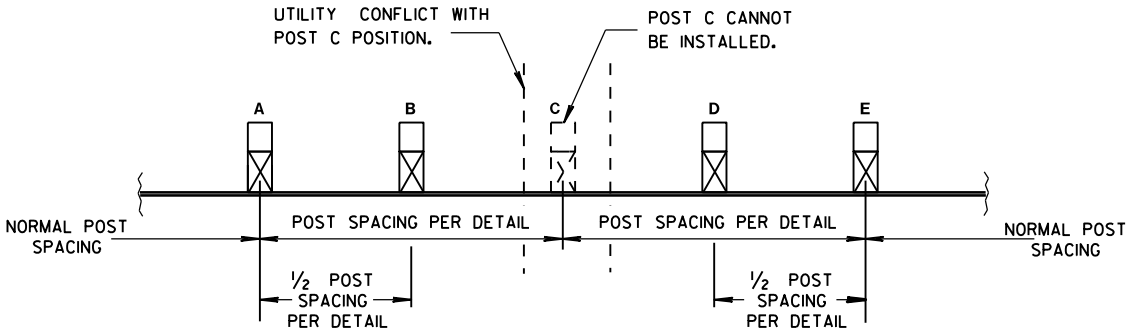
ALTERNATE BOLT HEAD



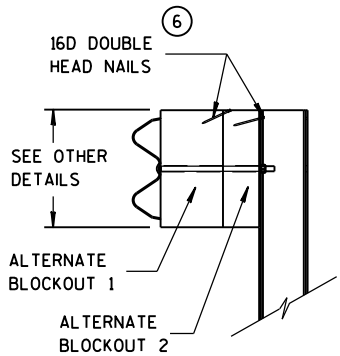
POST BOLT
AND RECESS NUT



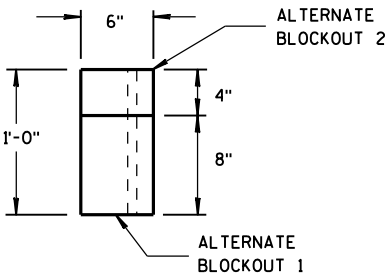
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2014
DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

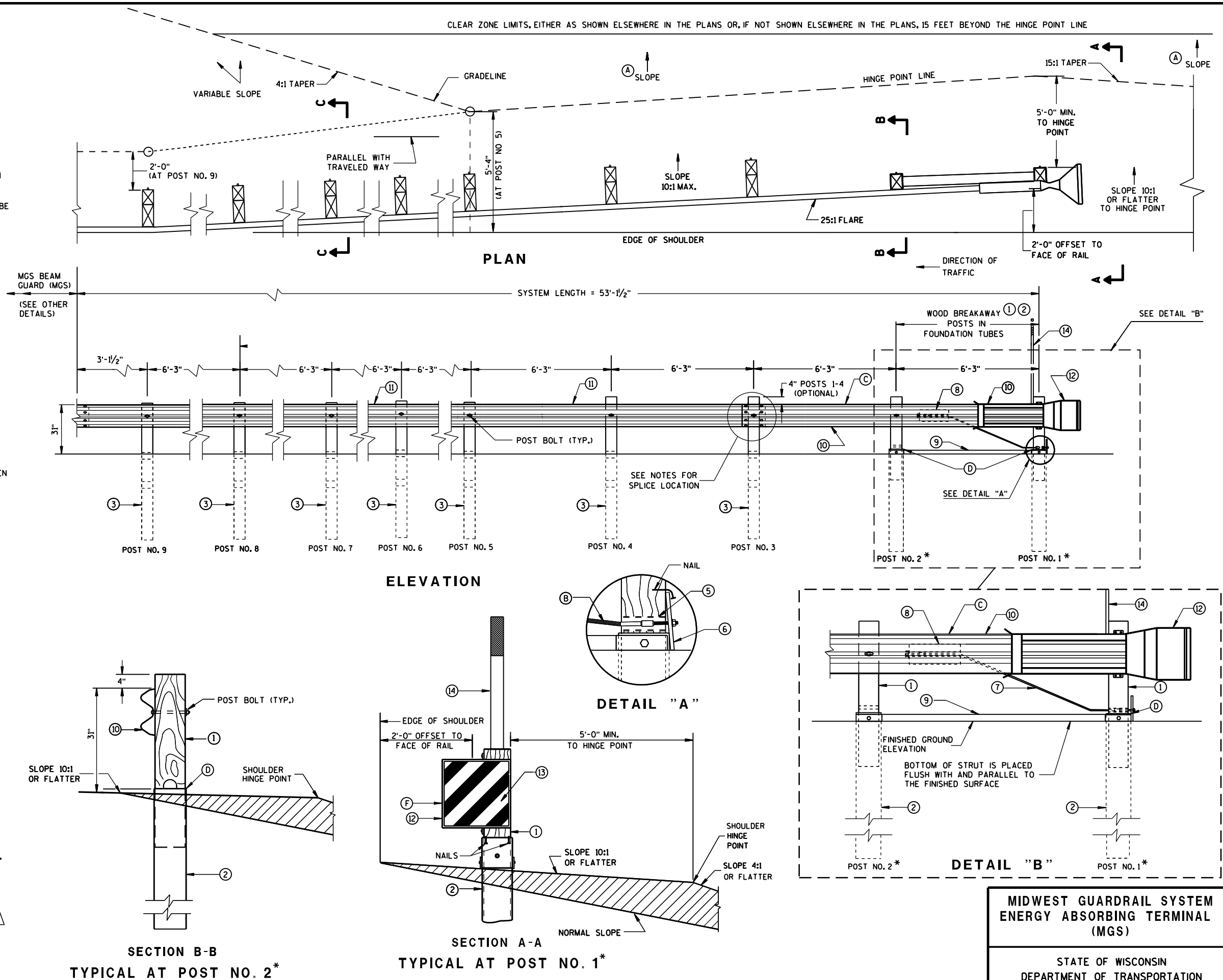
SEE SDD 14B42 FOR MORE INFORMATION.

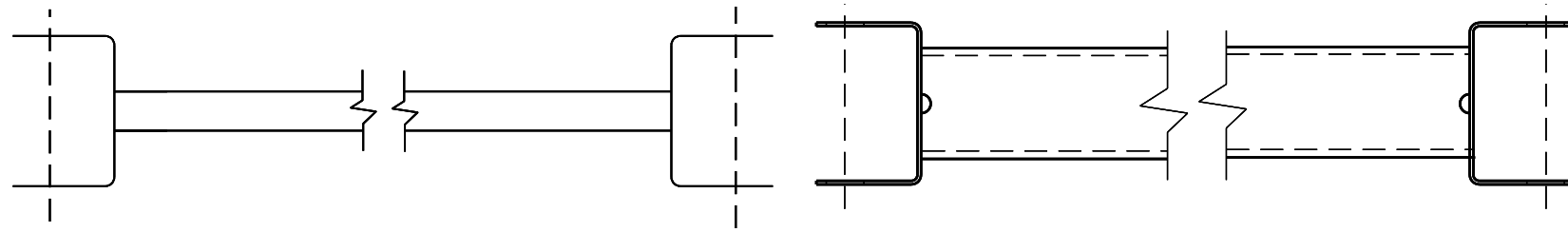
* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

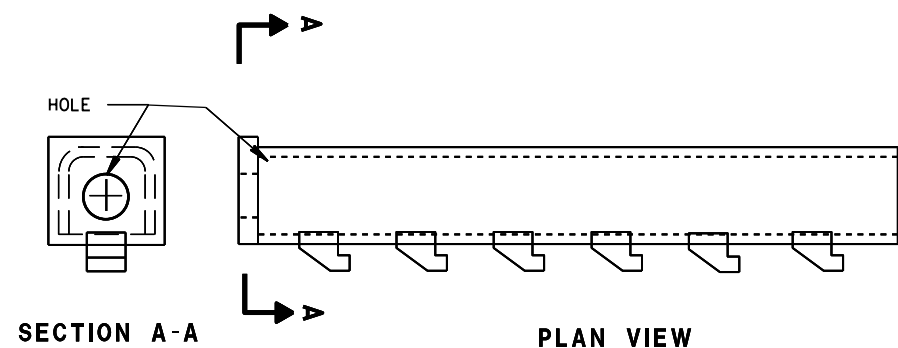
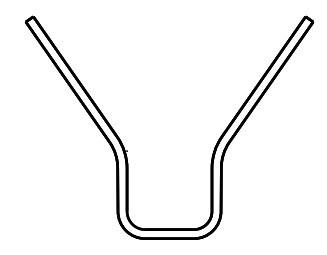
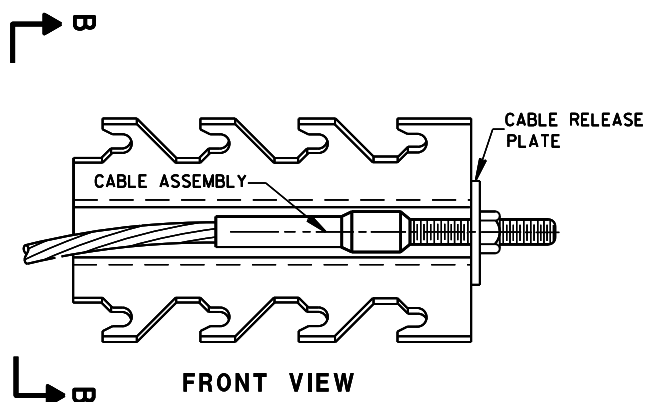
W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.





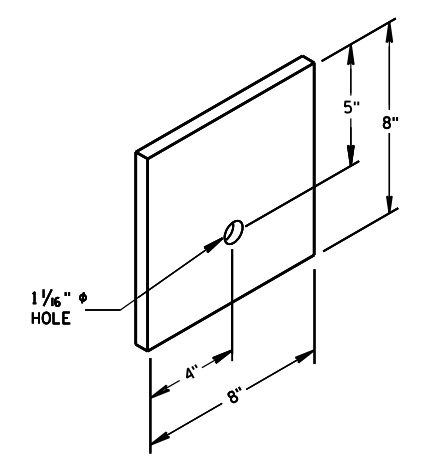
9 H
GENERIC GROUND STRUT



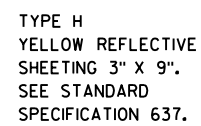
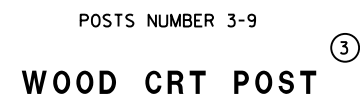
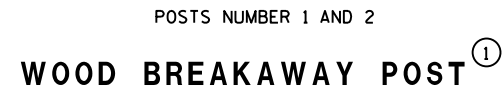
8 H
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

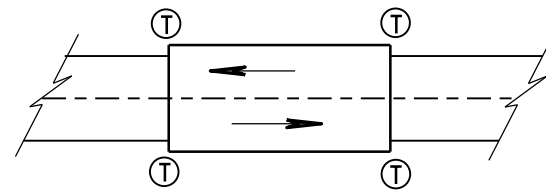
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



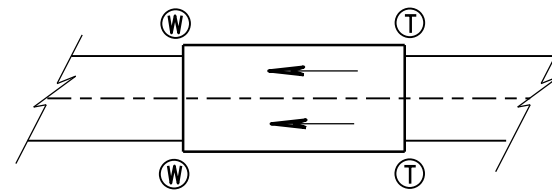
⑥
BEARING PLATE



MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014	/S/ Jerry H. Zogg
DATE	ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

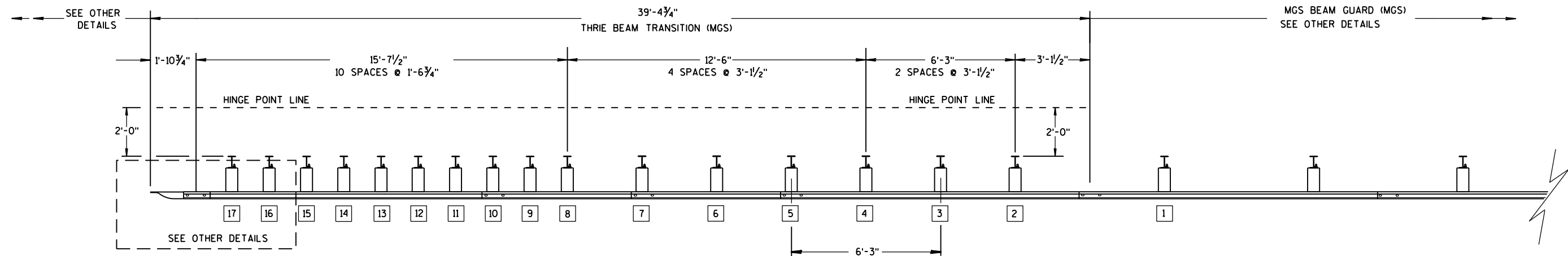
TRANSITION USES STEEL POSTS ONLY.

SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

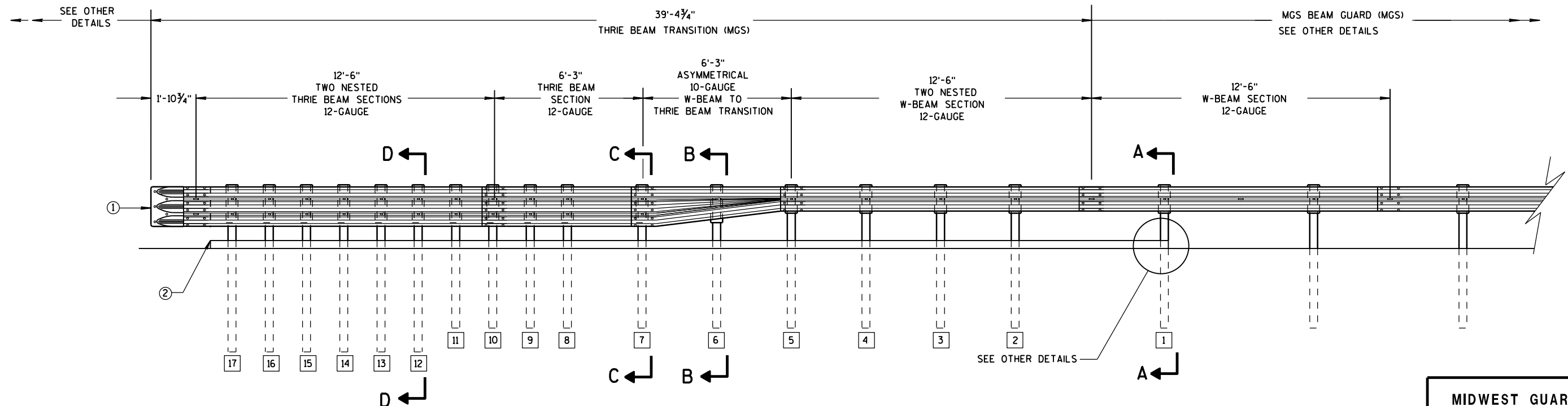
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

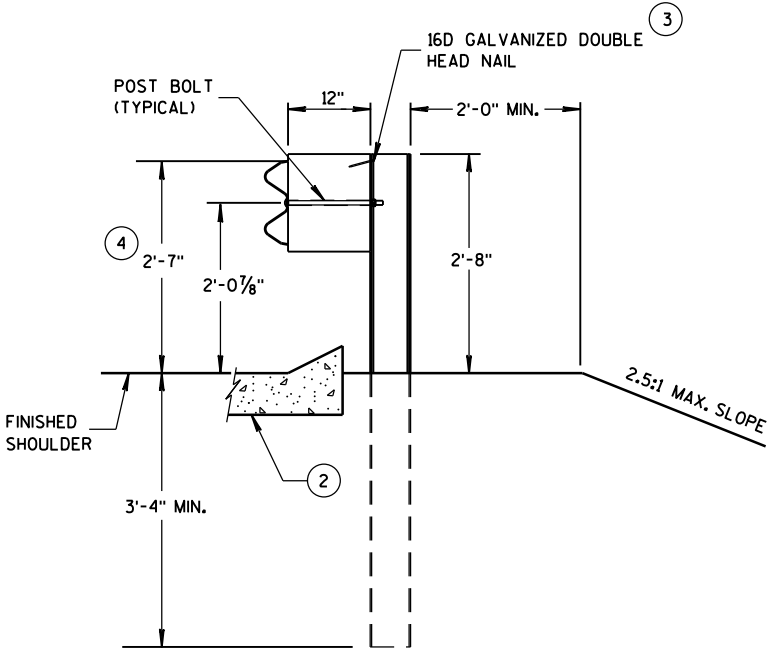
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

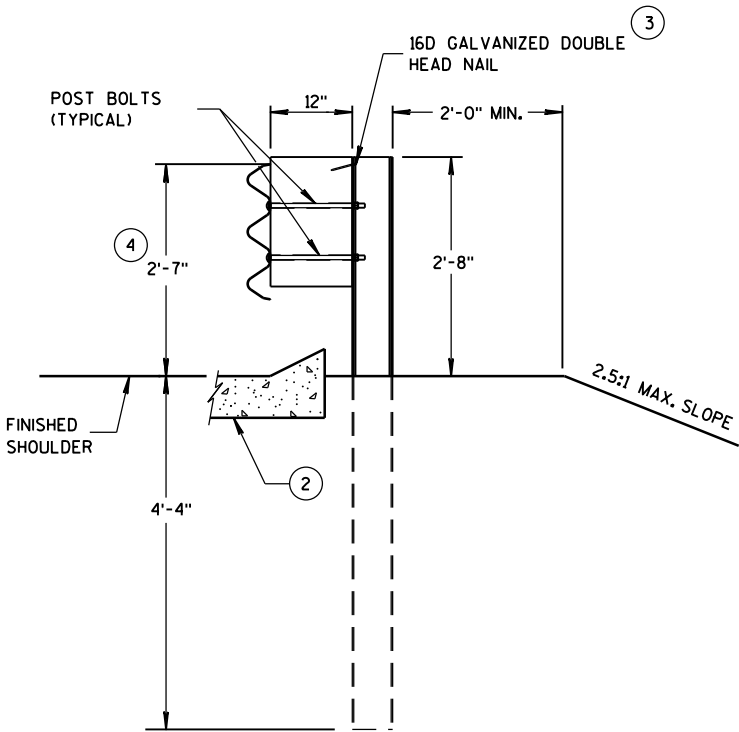
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

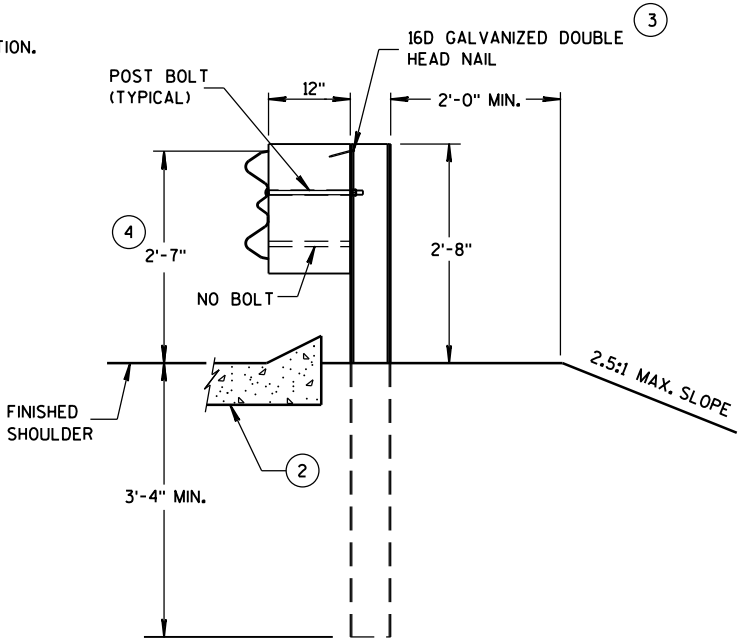
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.



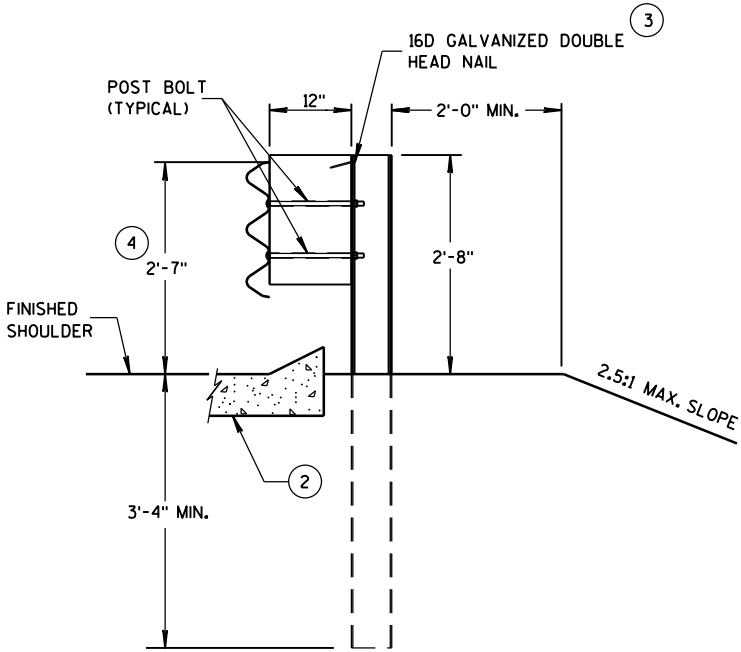
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

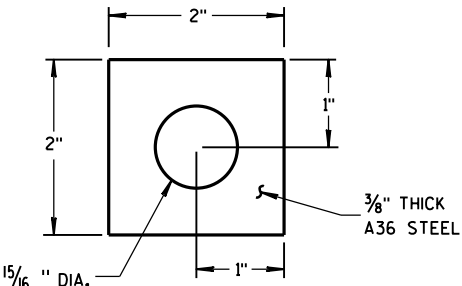
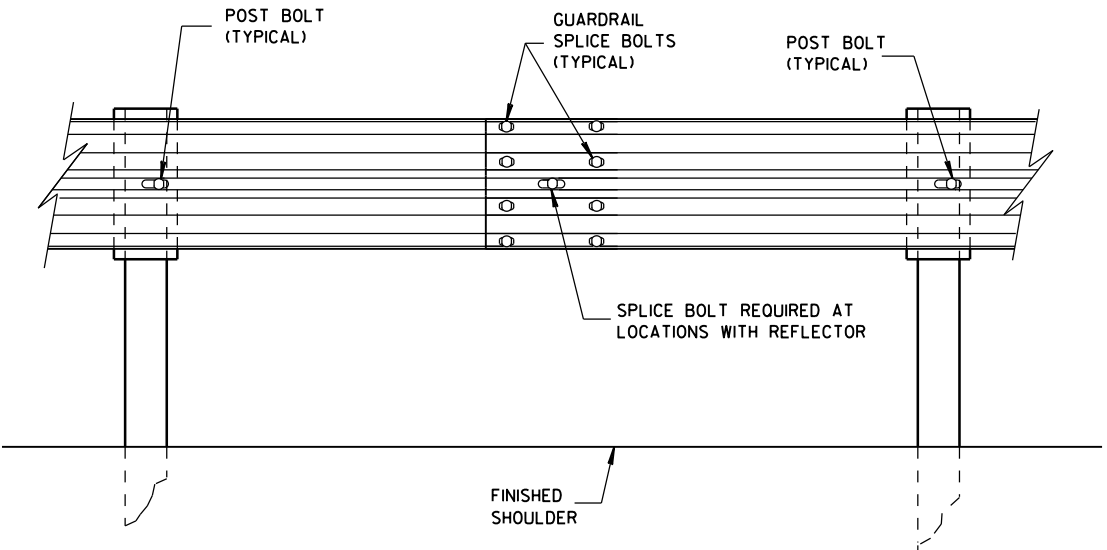
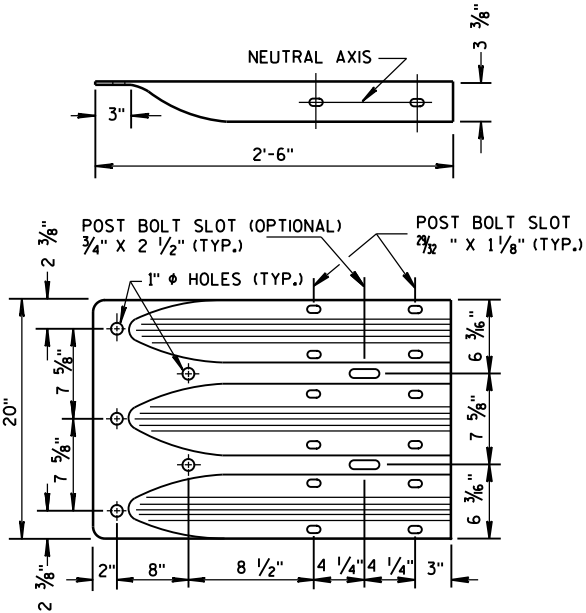


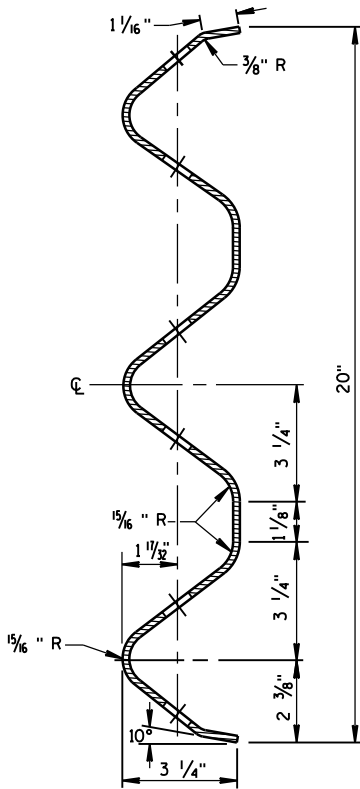
PLATE WASHER DETAIL



SPlice DETAIL



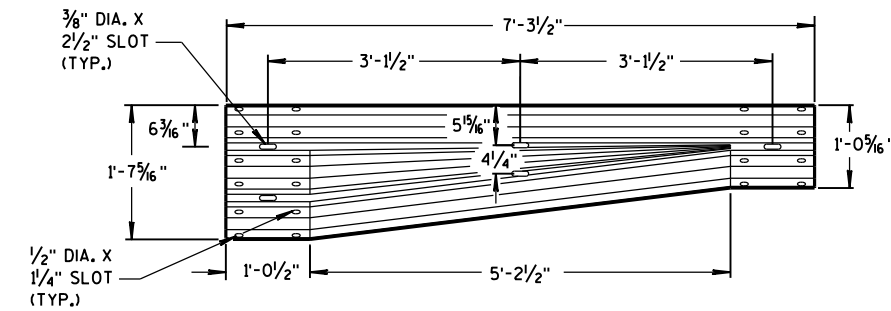
THRIE BEAM
TERMINAL CONNECTOR



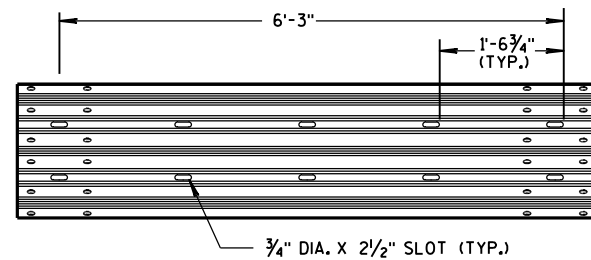
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

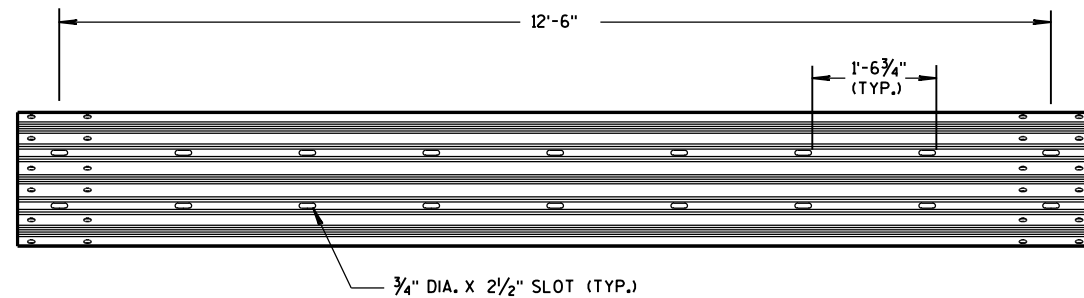
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



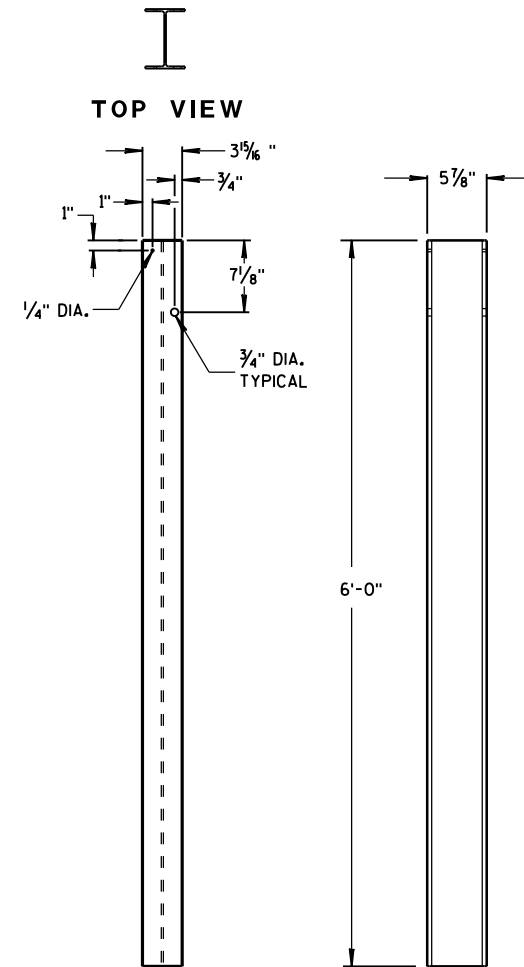
W-BEAM TO THRIE BEAM TRANSITION SECTION



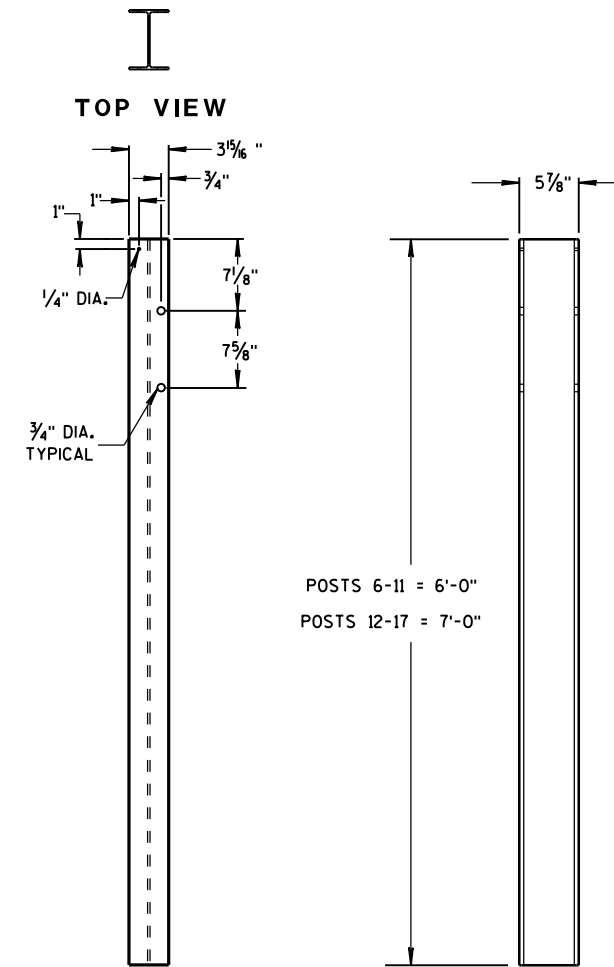
6'-3" THRIE BEAM SECTION



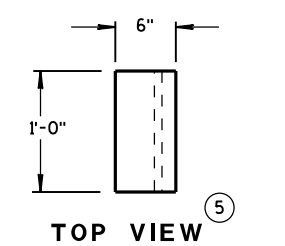
12'-6" THRIE BEAM SECTION



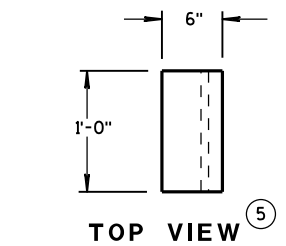
FRONT VIEW SIDE VIEW
STEEL POSTS 1-5



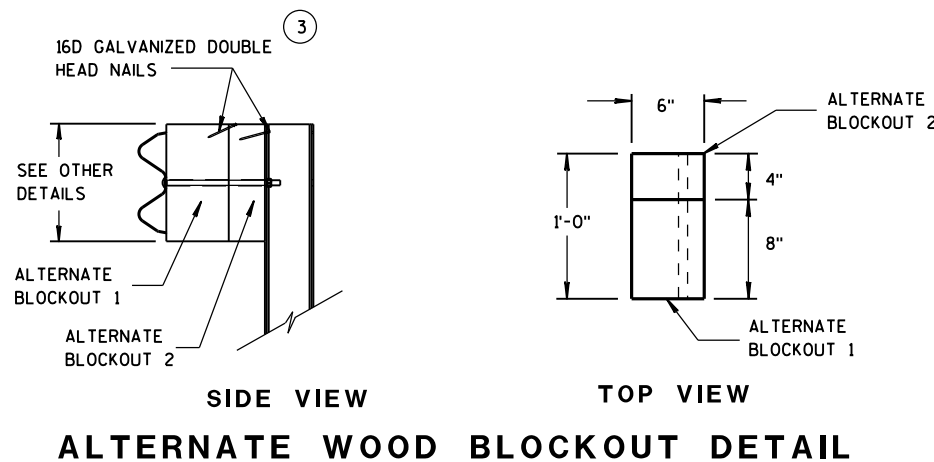
FRONT VIEW SIDE VIEW
STEEL POSTS 6-17



FRONT VIEW
BLOCKOUT
POSTS 1-5



FRONT VIEW
BLOCKOUT
POSTS 6-17



GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

(3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

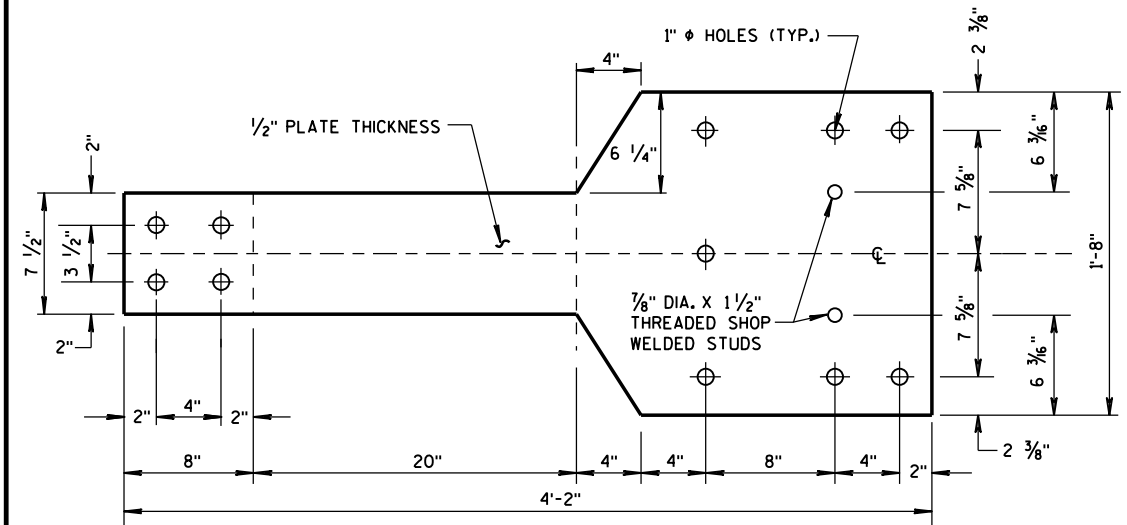
(5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

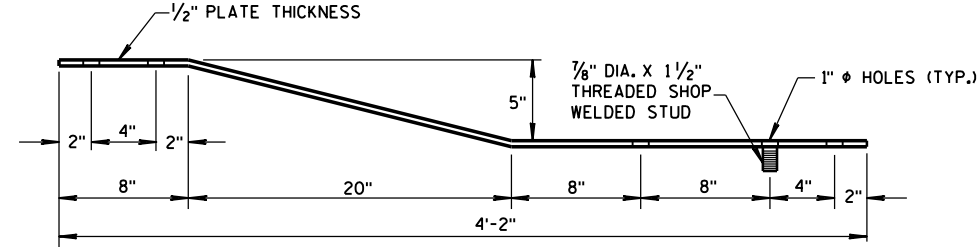
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

④ TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.

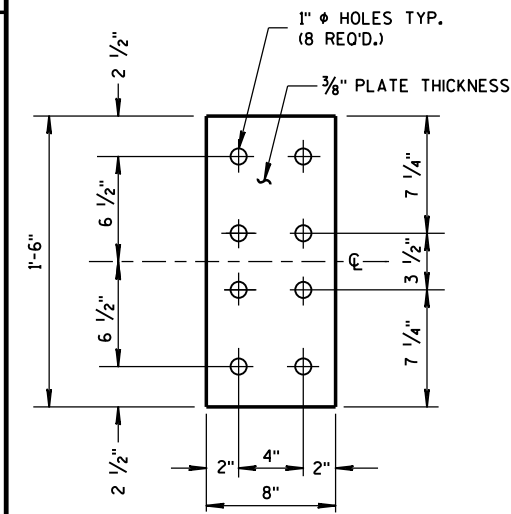


FRONT VIEW



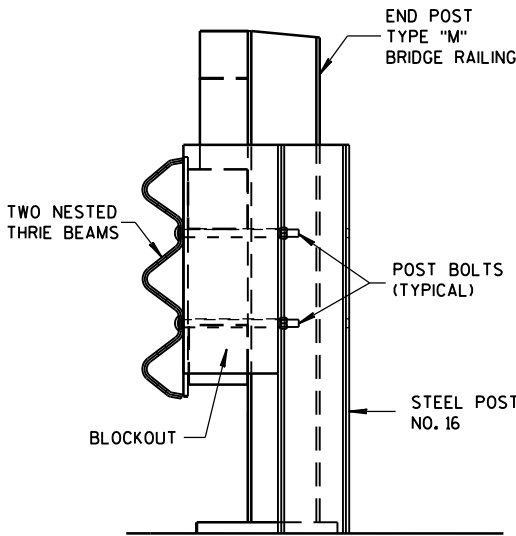
PLAN VIEW

BACK-UP PLATE DETAIL, TYPE "M"

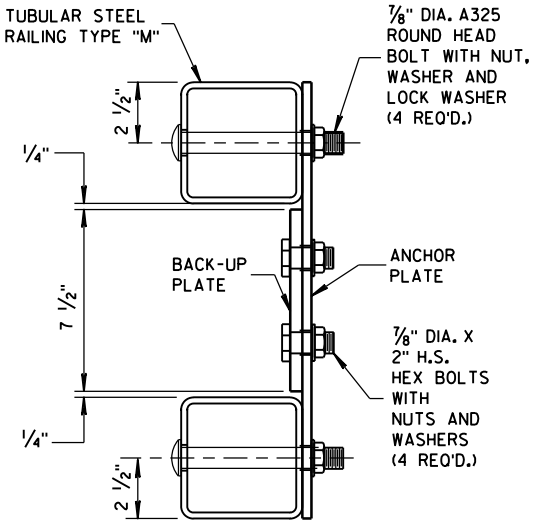


FRONT VIEW

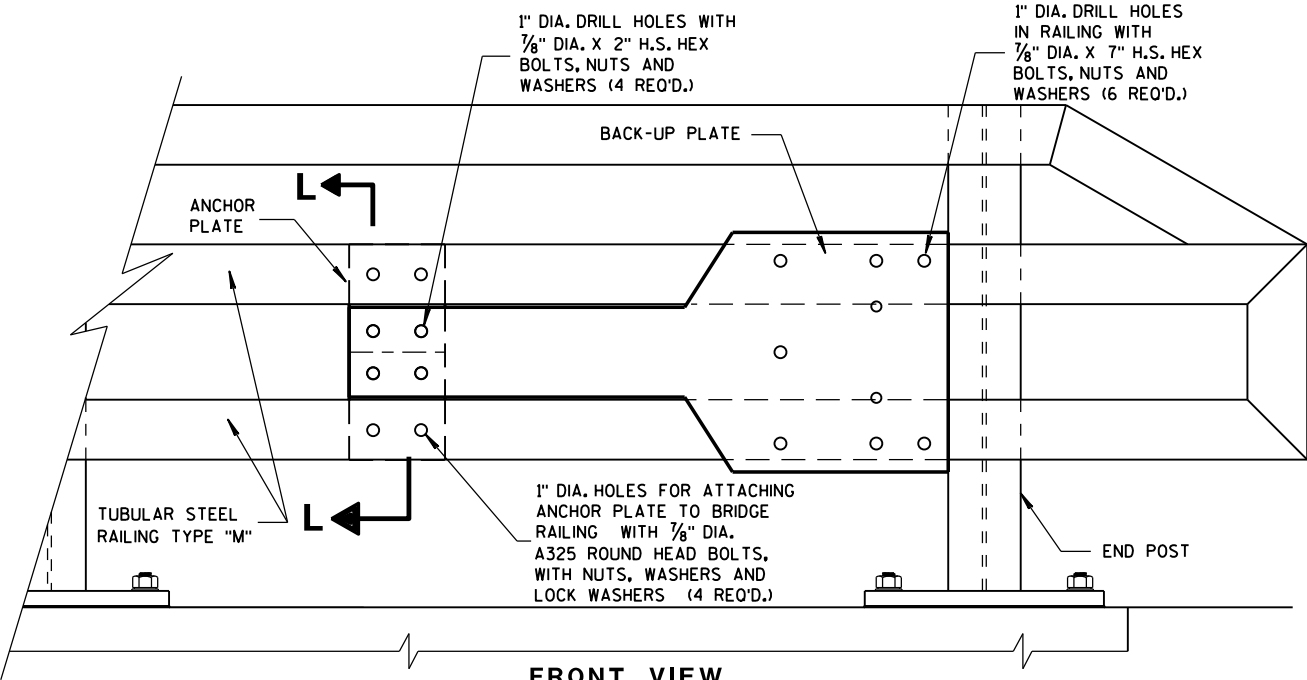
ANCHOR PLATE DETAIL, TYPE "M"



SECTION M-M

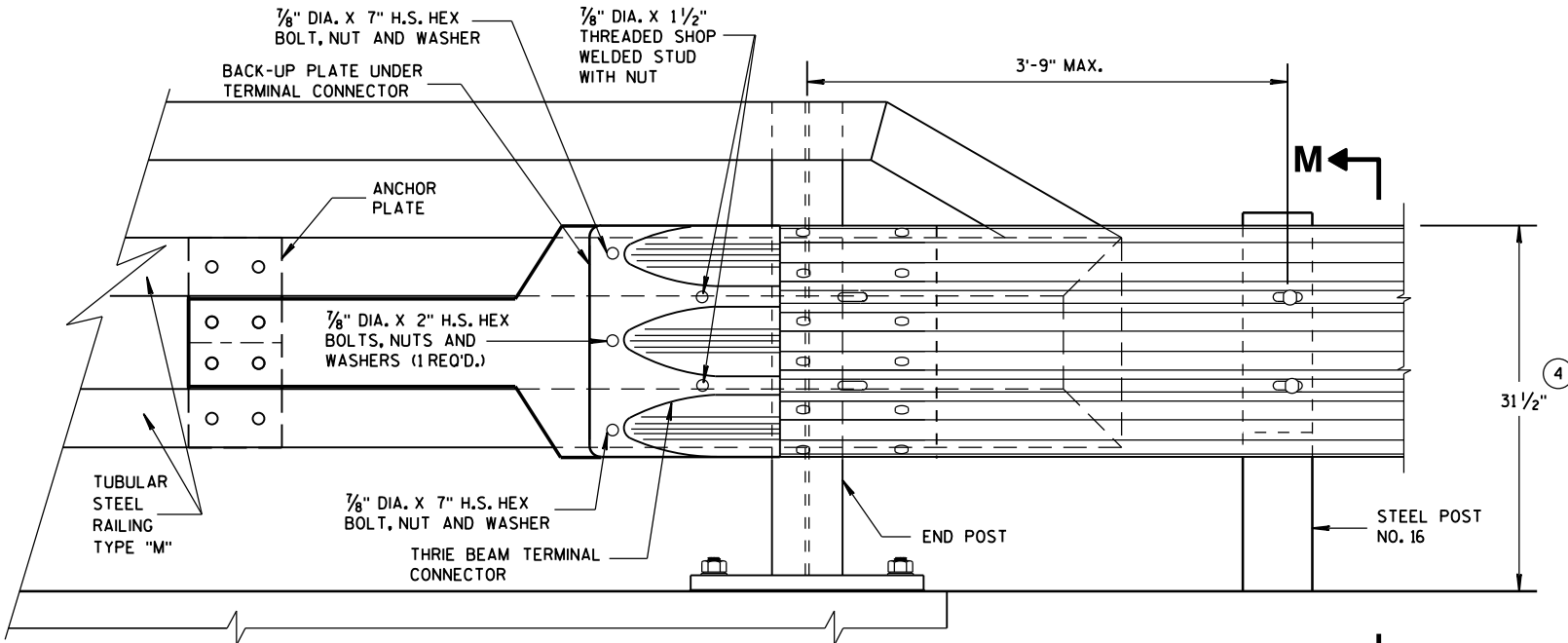


SECTION L-L

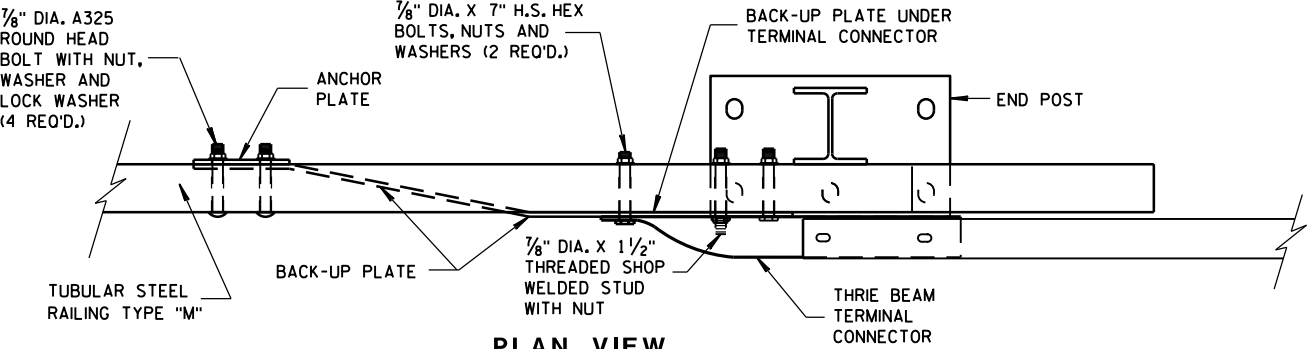


FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW



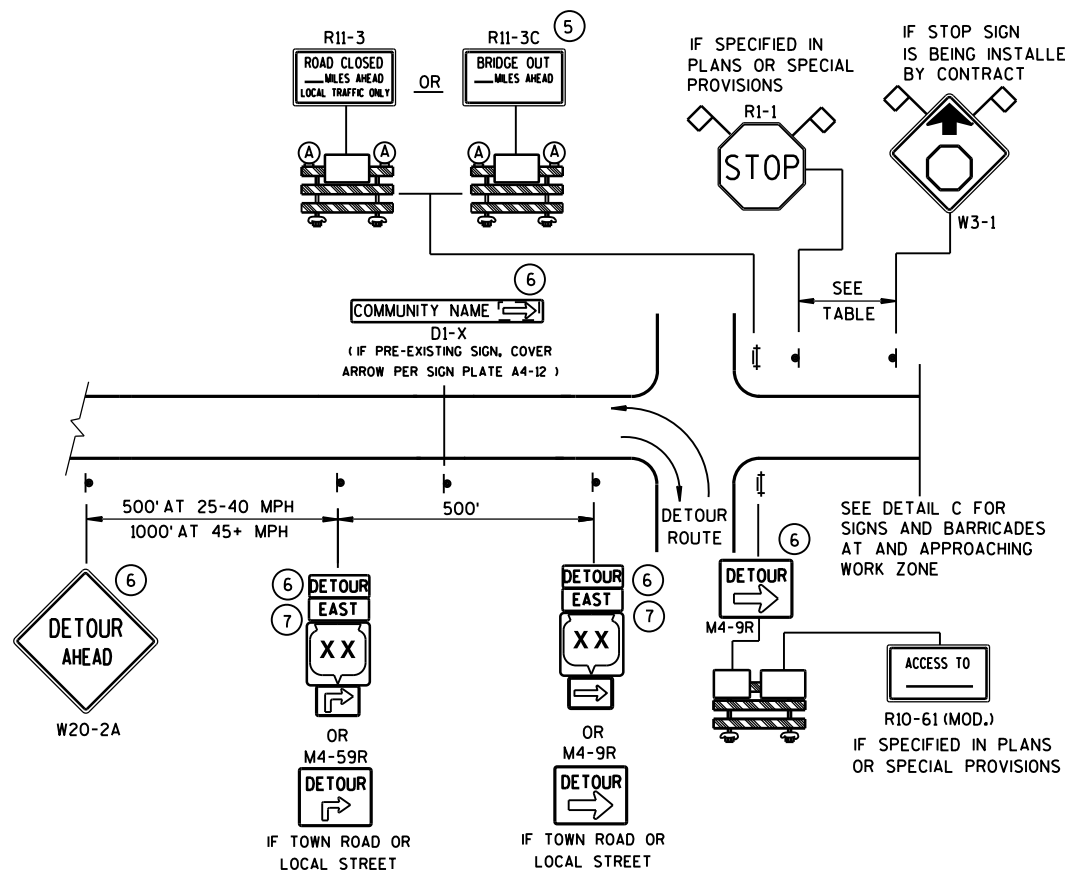
PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

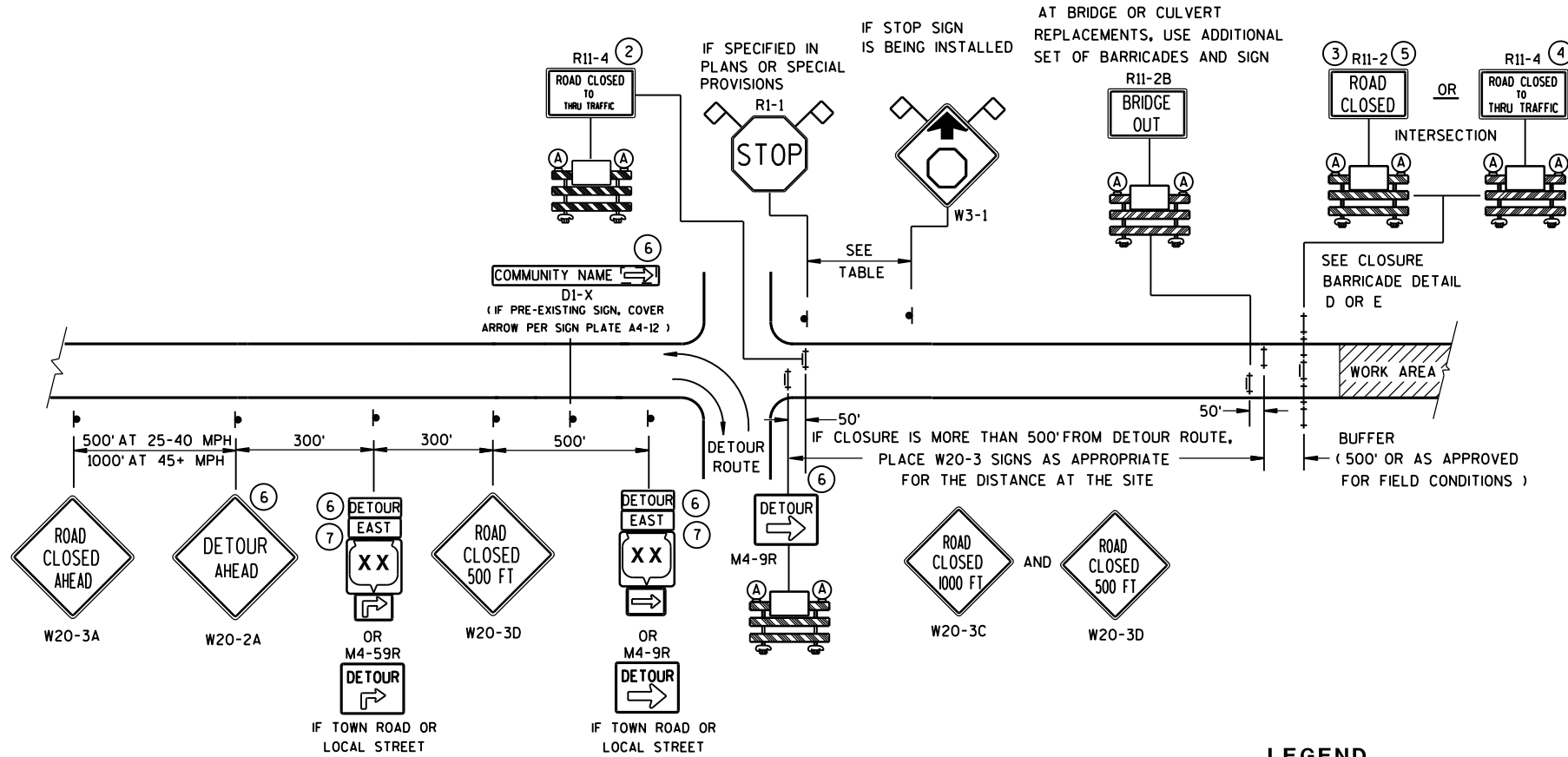
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

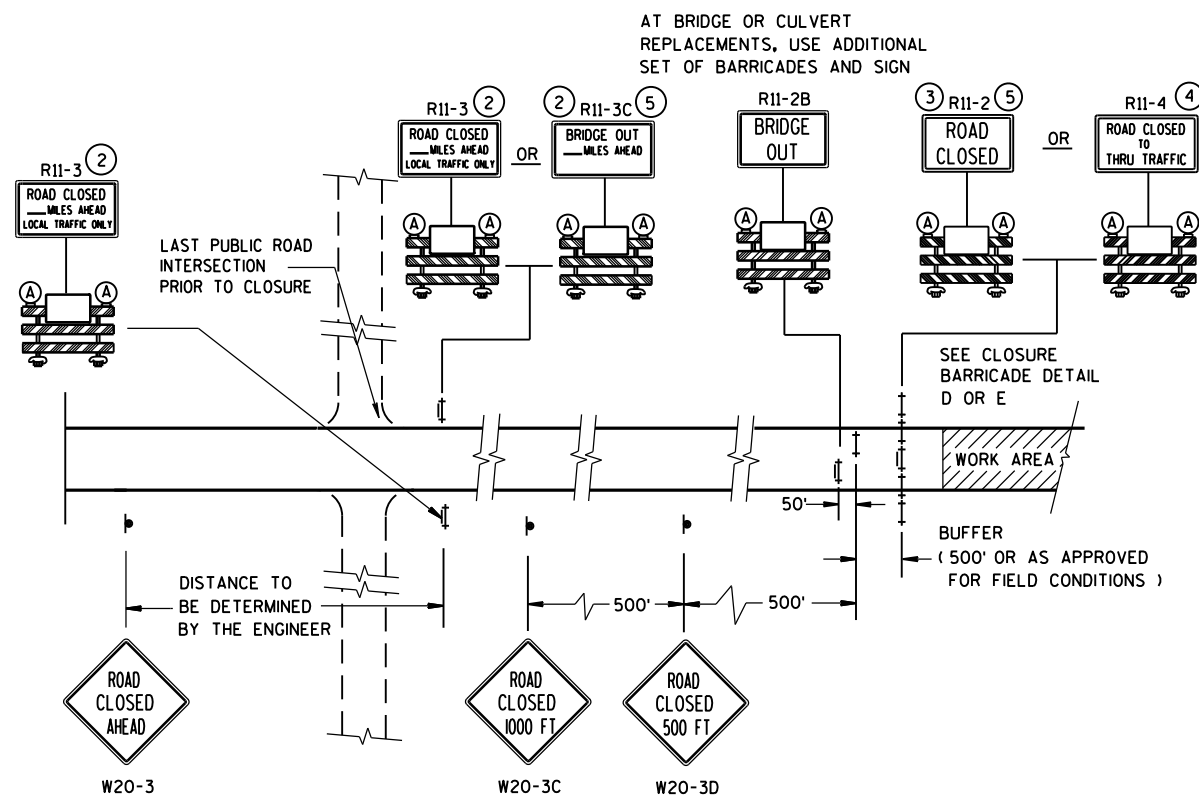
APPROVED
June, 2015
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

LEGEND

- SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)

WORK AREA

DETOUR EAST M4-8
M3-X
XX OR COUNTY XX OR XX
M1-4 M1-5A M1-6

M05-1 OR M06-1

FLAGS, 16" X 16" MIN., (ORANGE)

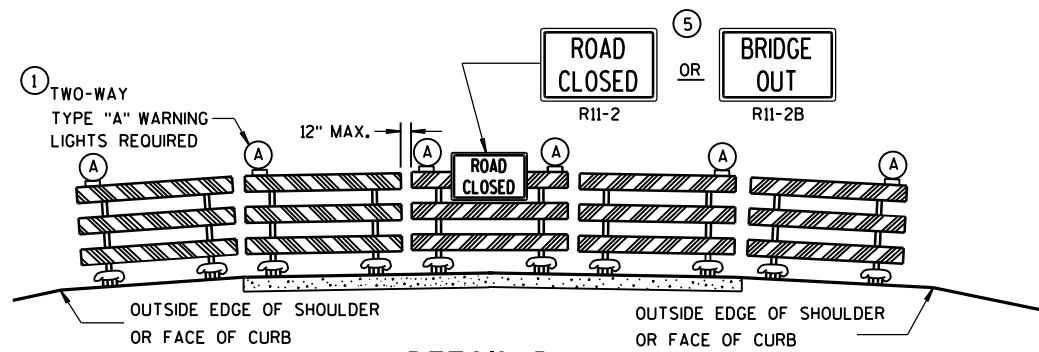
SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

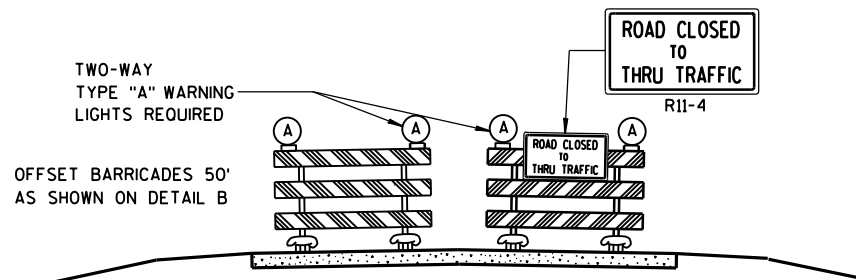
BARRICADES AND SIGNS
FOR
MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

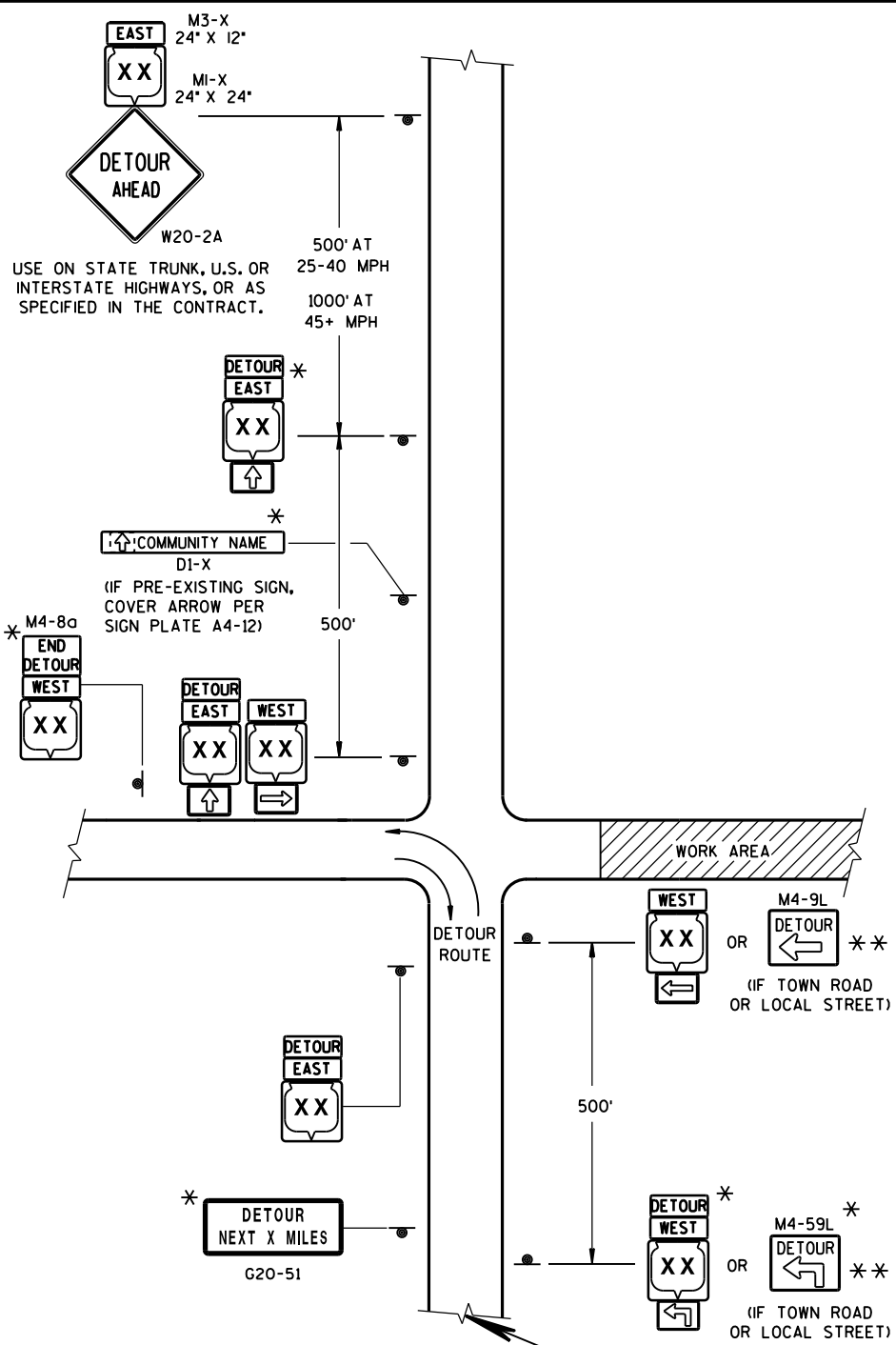
"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
Sept. 2015 DATE	/S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



LEGEND

SIGN ON PERMANENT SUPPORT

WORK AREA

M4-8
M3-X

OR OR
MI-4 MI-5A MI-6

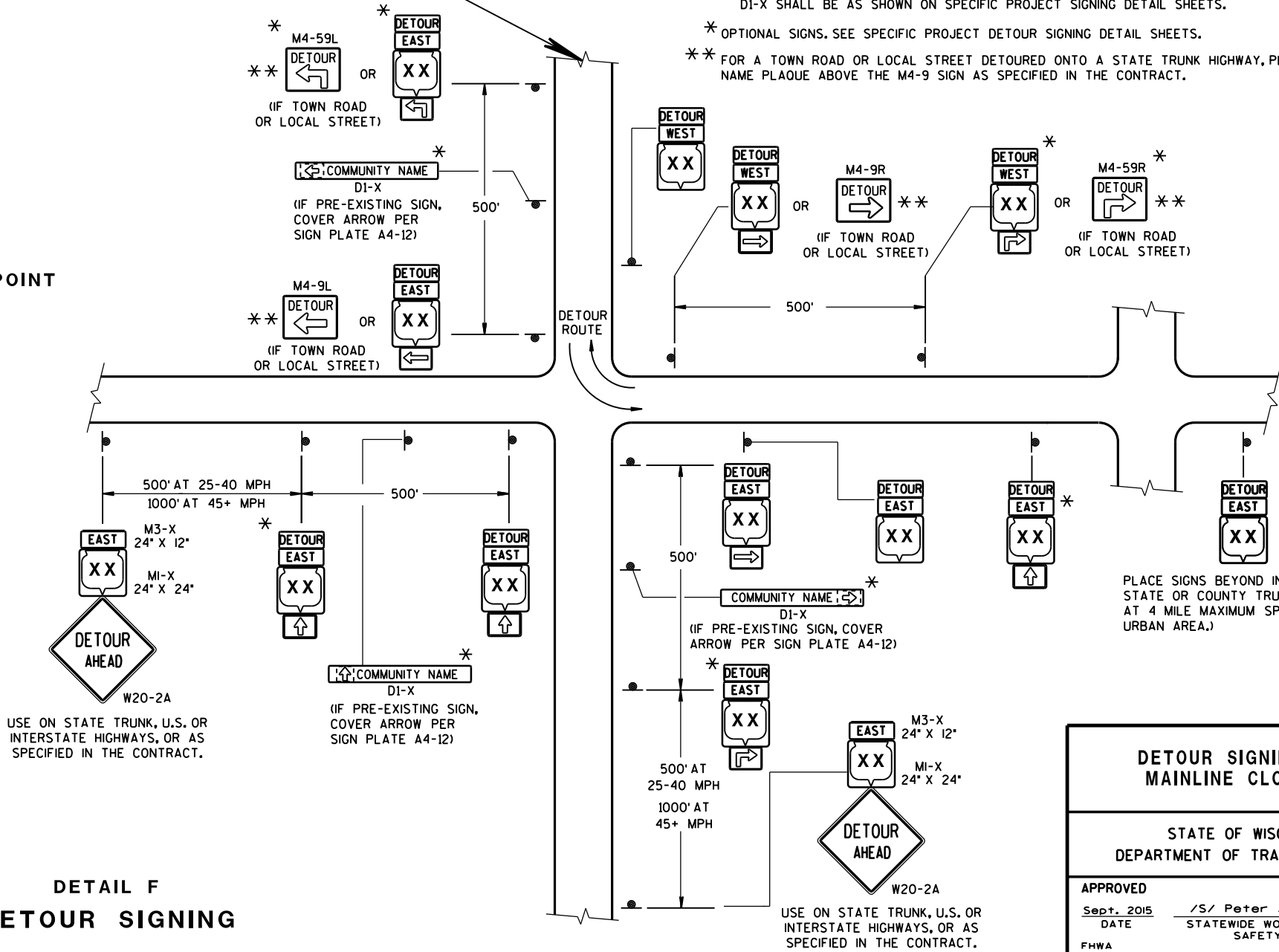
OR OR
M05-1 M06-1 M06-1

SEE SPECIFIC PROJECT DETOUR
SIGNING DETAIL SHEETS AND
DETAIL A OR B ON SDD 15C2-SHEET "a"

THIS DRAWING PROVIDES GENERAL GUIDANCE
ON TYPICAL DETOUR SIGN LAYOUT AND SPACING.
SEE PROJECT DETOUR SIGNING SHEETS FOR
SPECIFIC DETAILS FOR EACH PROJECT.

MATCH POINT

DETAIL F
DETOUR SIGNING



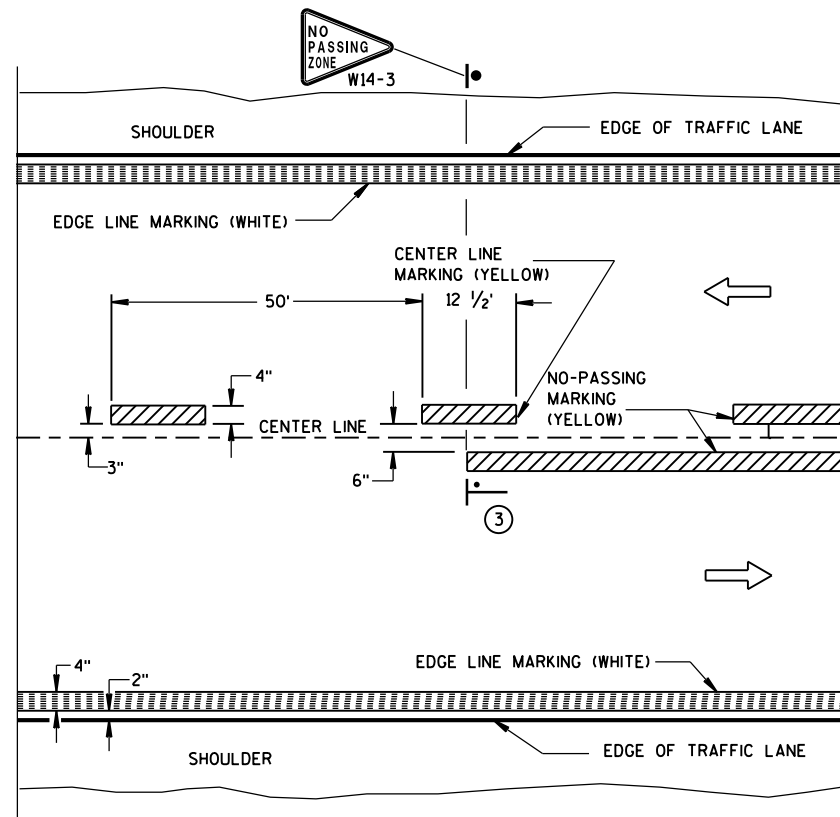
GENERAL NOTES

- THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.
- IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS, MODIFY EXISTING SIGNS WHERE POSSIBLE.
- THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.
- ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.
- SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.
- "MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
- SIGN SIZES SHALL BE AS FOLLOWS:
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
 - M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
 - MI-4, MI-5A, AND MI-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
 - M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
 - M4-9 SHALL BE 30" X 24".
 - M4-8a SHALL BE 24" X 18".
 - G20-51 SHALL BE 60" X 24".
 - W20-2 SHALL BE 48" X 48".
 - D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- * OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.
- ** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.

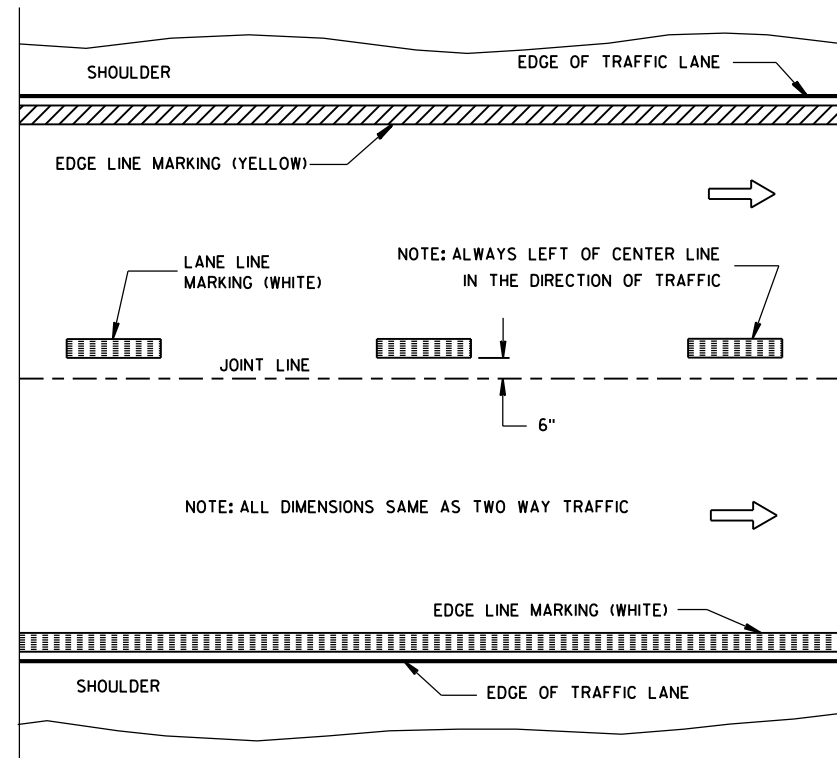
**DETOUR SIGNING FOR
MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept. 2015 /S/ Peter Amakobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER

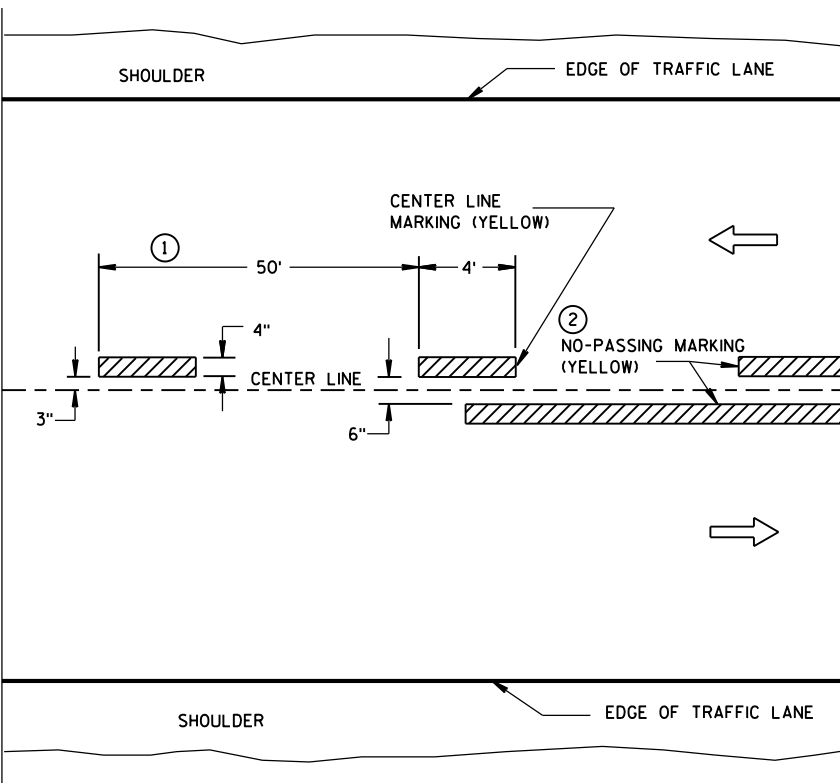


TWO WAY TRAFFIC

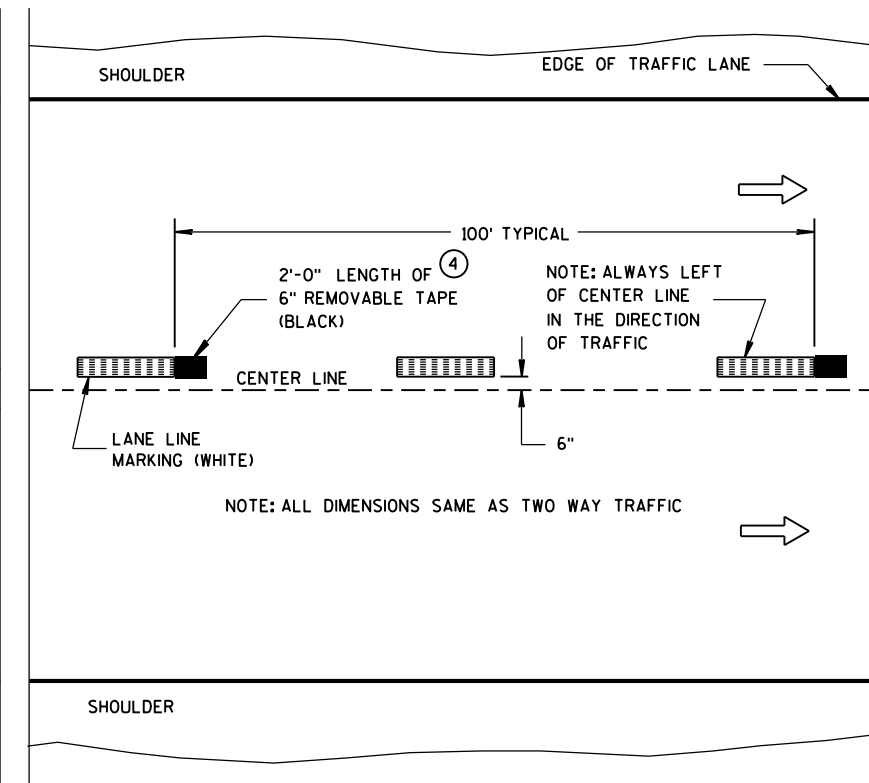


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

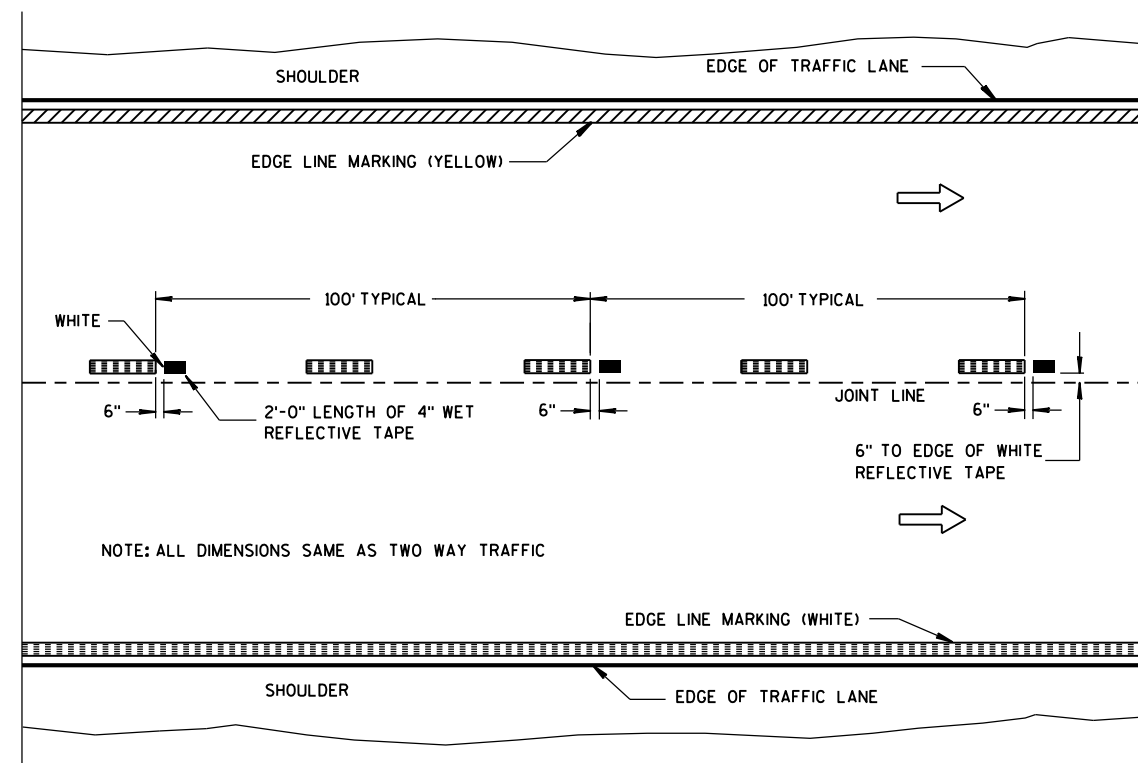
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

- "T" MARKING
- POST MOUNTED SIGN

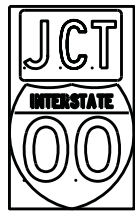
PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

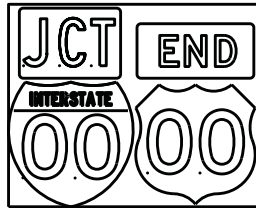
APPROVED
5-13-2013
DATE
FHWA

/S/ Travis Feltes
STATE TRAFFIC ENGINEER

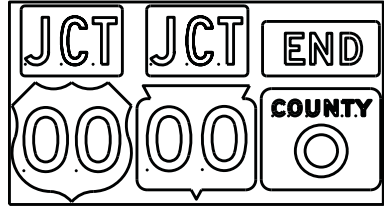
TYPICAL ASSEMBLIES



J1-1



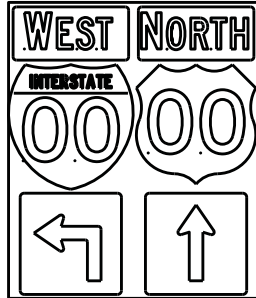
J1-2



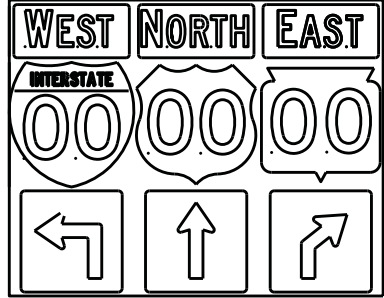
J1-3



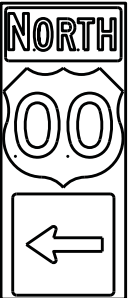
J2-1



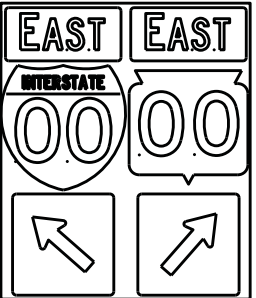
J2-2



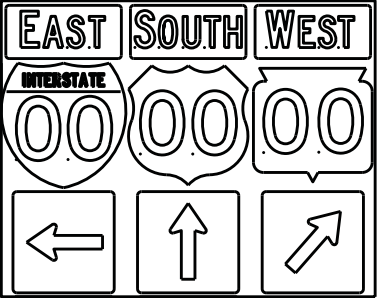
J2-3



J3-1



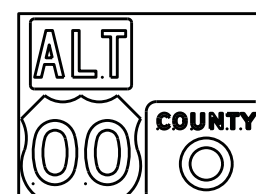
J3-2



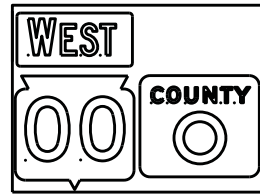
J3-3



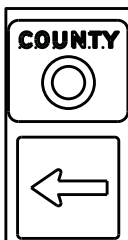
J4-1



J4-2



J4-2



J13-1



J12-1



J32-1



J33-1



J23-1

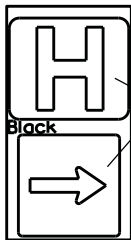


J22-1



JV

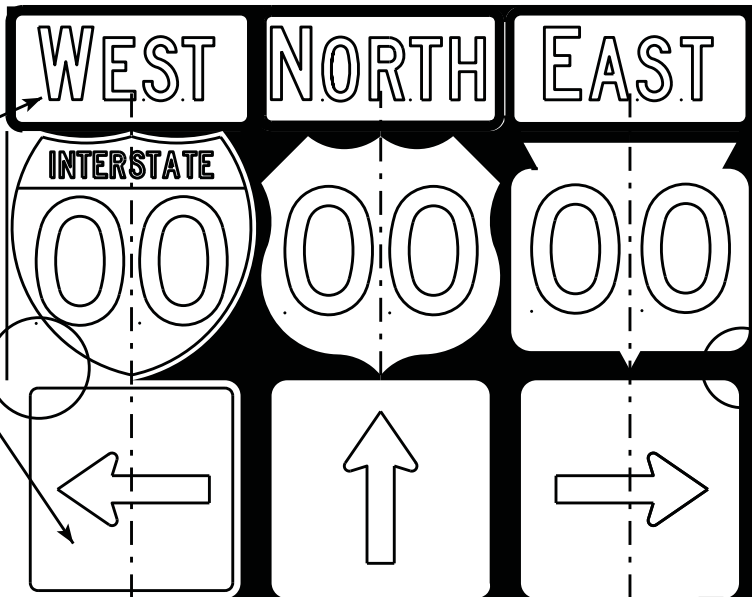
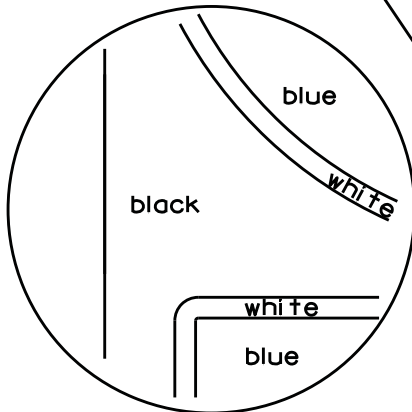
(Typical Vertical J-Assembly
See Note 10 and 11)



JH-1

Blue Background

[blue background
with interstate]



[black background]

ROUTE MARKERS & COMPONENTS
IN TYPICAL ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

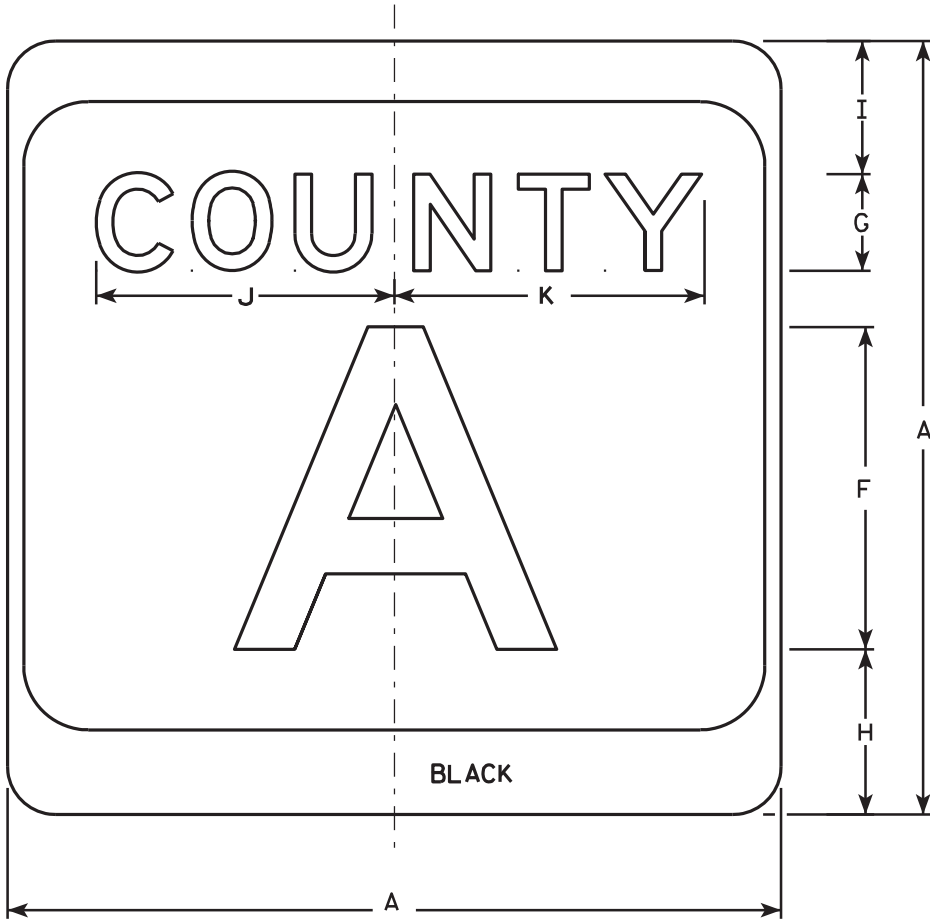
APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 2/06/14 PLATE NO. A2-1S.8

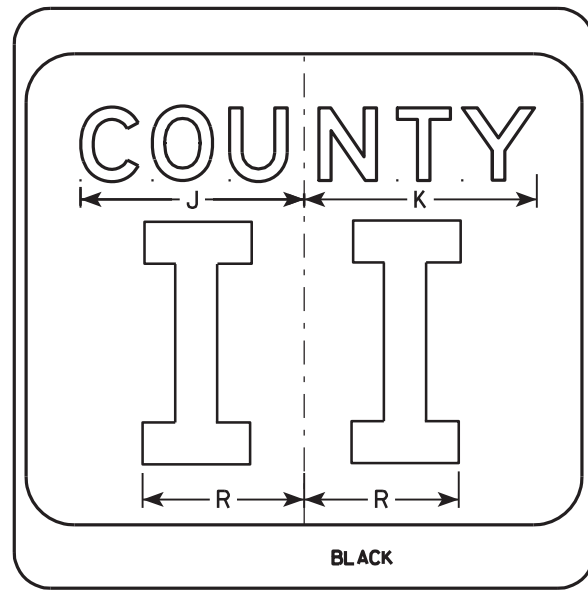
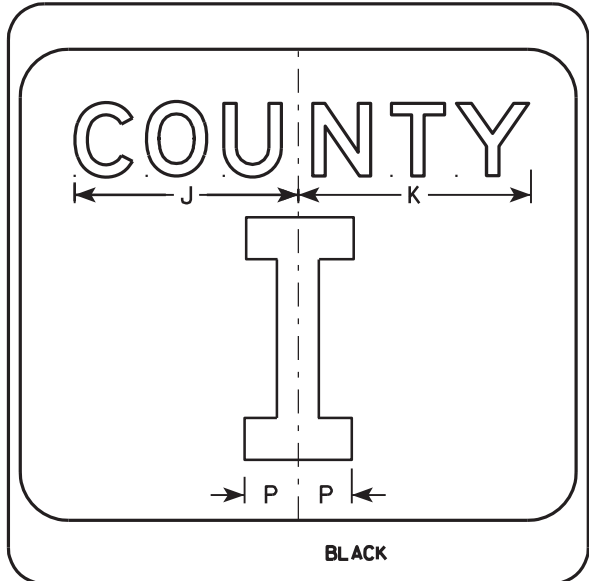
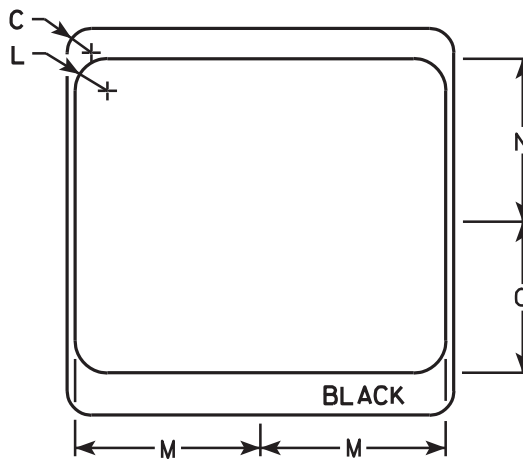
NOTES

1. Signs are Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Black Non-reflective
Message - see Note 5
3. Message Series - See Note 5
4. Corners shall be square or rounded if base material is plywood. If base material is metal the corners shall be rounded.
5. The colors and message spacing on each marker shall be according to the applicable route marker panel specifications.
6. Certain marker heads require the component pieces to be the same color. As an example, all the components used with an M1-1 Interstate marker shall be blue.
7. Single panel j-assemblies shall only be used with route marker shields that are same size. If the route marker shields are different size use multiple piece component.
8. Route assemblies that have 24 inch route shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have one horizontal splice between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 inches or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
9. Route assemblies that have 36 inch shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have two horizontal splices. One horizontal splice shall be between the cardinal direction and route shields and the other horizontal splice shall be between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
10. All Vertical J Assemblies are given a Sign Code of JV
11. For JV Assemblies that have a mixture of Interstate and non Interstate shields, arrows and cardinals shall be white on blue.

7



M1-5A



NOTES

1. Sign is Type II - see Note 7 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White & Black - See Note 7
Message - Black
3. Message Series - see Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Message Series E for 1 letter.
Message Series D for 2 letters unless message is too big then Series C.
Message Series C for 3 letters unless message is too big then Series B.
6. Substitute appropriate letters & optically center to achieve proper balance.
7. Permanent Signs
Background - Type H Reflective
Detour or temporary Signs
Background - Reflective

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24		1 1/2			10	3	5 1/8	4 1/8	9 1/4	9 5/8	2	11 1/2	10 1/8	9 3/8	2 1/4		6 5/8									4.0
3	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0
4	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0
5	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0

CTH MARKER

M1-5A FOR ASSEMBLIES

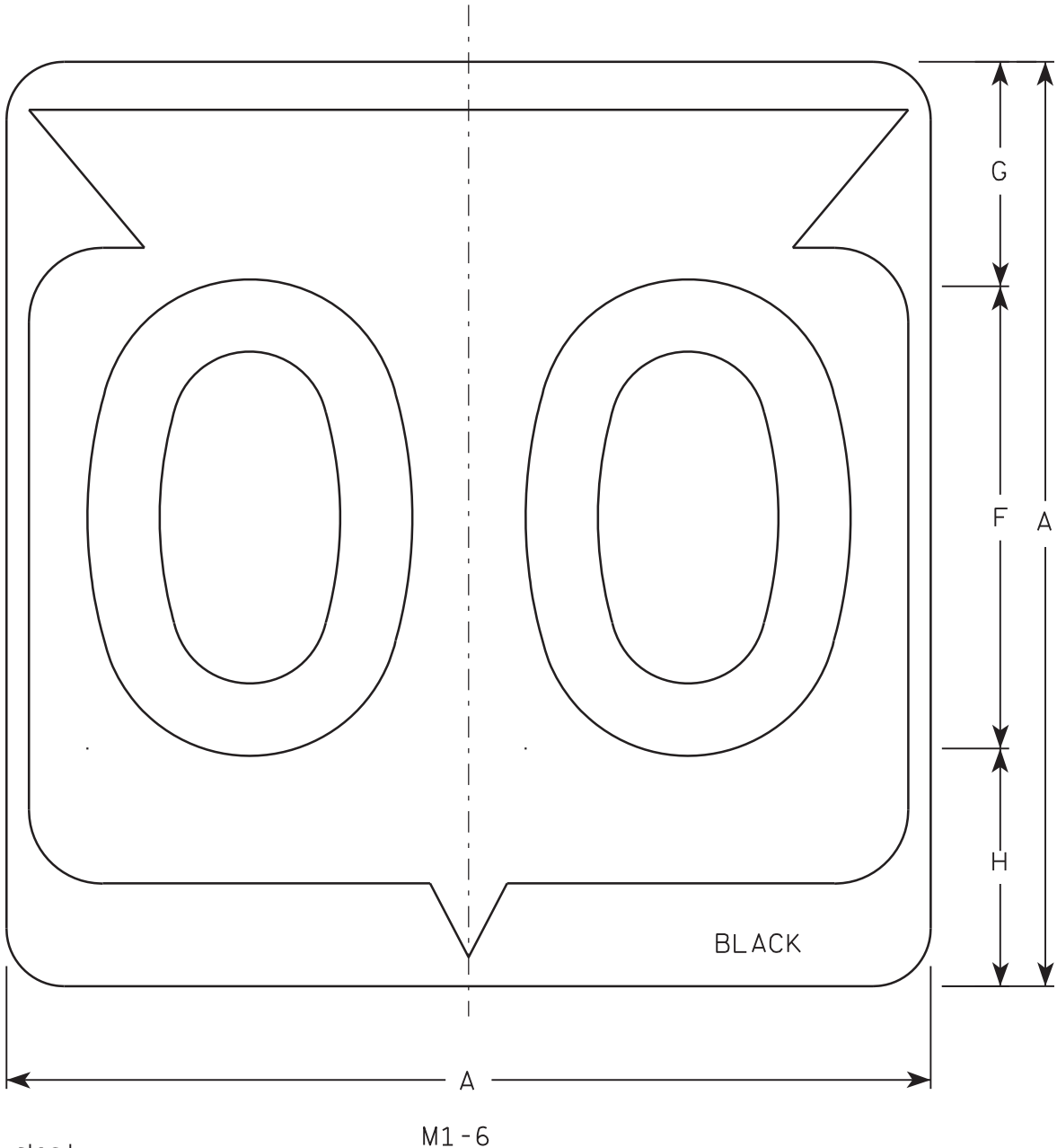
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 9/27/11 PLATE NO. M1-5A.8

7

7



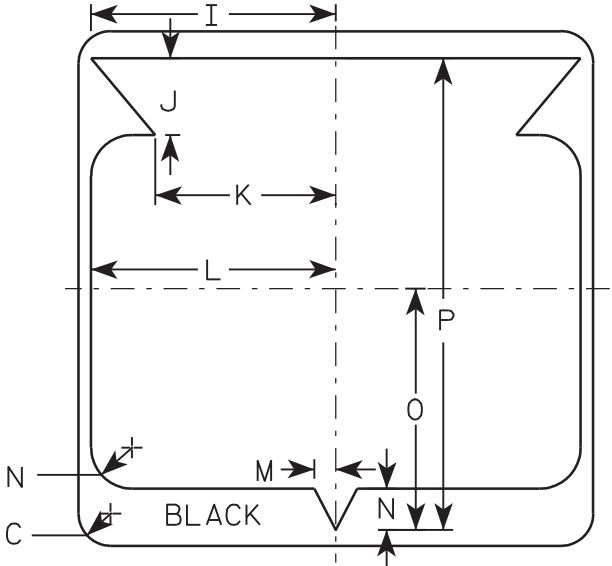
Metric equivalent
for this sign is:

SIZE	
1	
2	600 mm X 600 mm
3	900 mm X 900 mm
4	900 mm X 900 mm
5	900 mm X 900 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m ²
1																												
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0	.36
3	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81
4	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81
5	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81

NOTES

- Sign is Type II - See Note 6 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - White & Black - See Note 6
Message - Black
- Message Series - See note 5
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Substitute appropriate Series numerals and adjust spacing as per plate A10-1.
- Permanent Signs
Background - Type H Reflective
Detour or temporary Signs
Background - Reflective



7

STATE ROUTE MARKER
M1-6 FOR ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/20/02

PLATE NO. M1-6.9

PROJECT NO: 5307-00-72

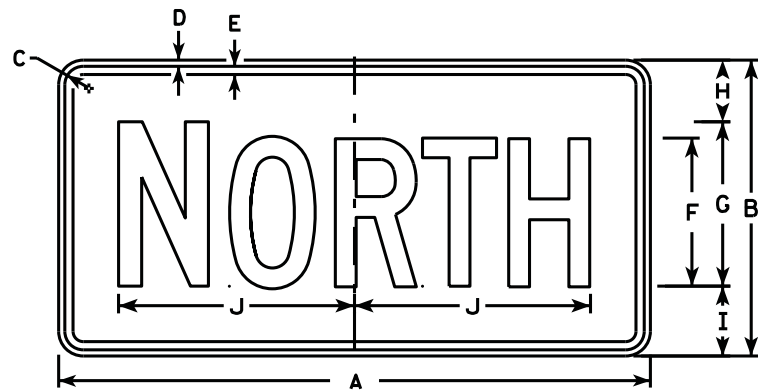
HWY: CTH O

COUNTY: LAFAYETTE

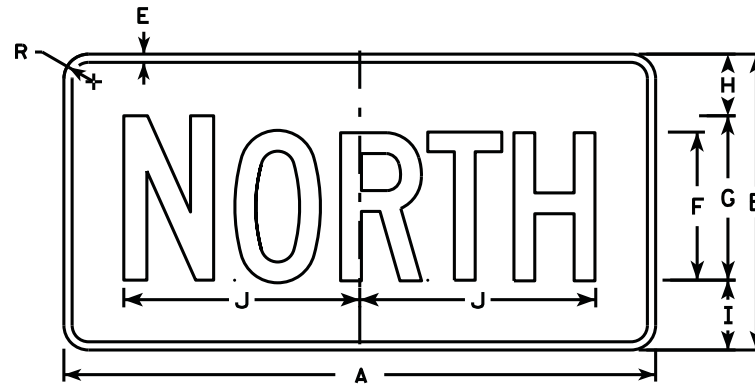
SIGN PLATE

SHEET NO:

E



M3-1
MM3-1
MP3-1



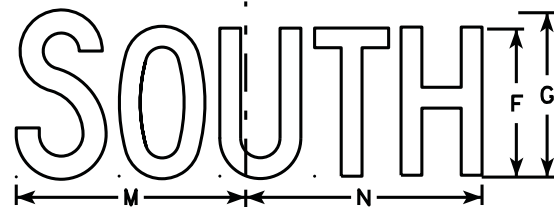
MB3-1
MK3-1
MN3-1



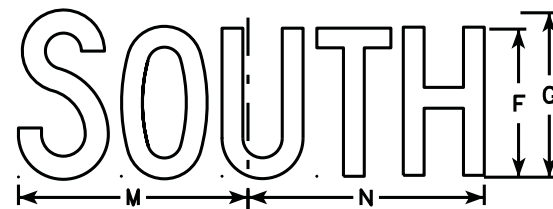
M3-2
MM3-2
MP3-2



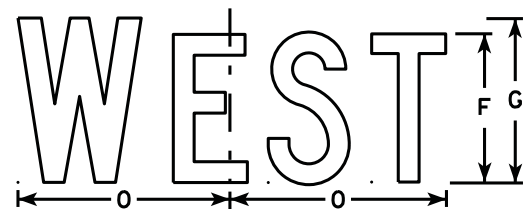
MB3-2
MK3-2
MN3-2



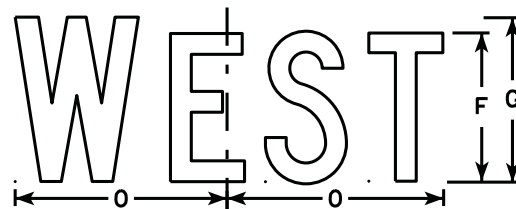
M3-3
MM3-3
MP3-3



MB3-3
MK3-3
MN3-3



M3-4
MM3-4
MP3-4



MB3-4
MK3-4
MN3-4

NOTES

1. All Signs Type II - Type H
2. Color:
Background - See note 5
Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M3-1 thru M3-4 Background - White
Message - Black
MB3-1 thru MB3-4 Background - Blue
Message - White
MK3-1 thru MK3-4 Background - Green
Message - White
MM3-1 thru MM3-4 Background - White
Message - Green
MN3-1 thru MN3-4 Background - Brown
Message - White
MP3-1 thru MP3-4 Background - White
Message - Blue
6. Note the first letter of each direction is larger than the remainder of the message.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
4	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
5	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5

PROJECT NO: 5307-00-72

HWY: CTH O

COUNTY: LAFAYETTE

SIGN PLATE

SHEET NO:

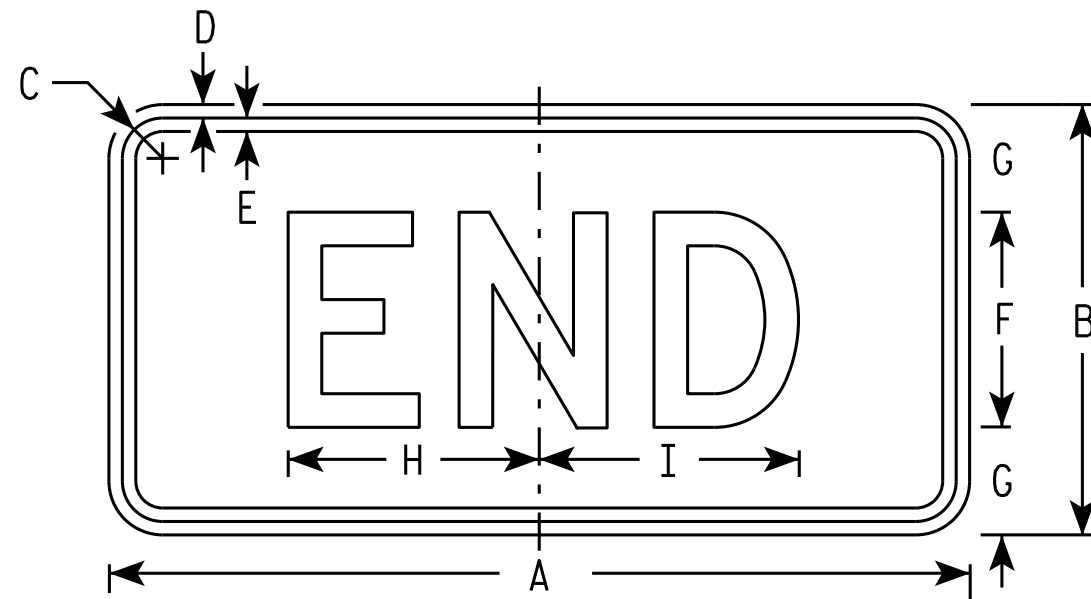
E

STANDARD SIGNS
M3-1 thru M3-4
SERIES

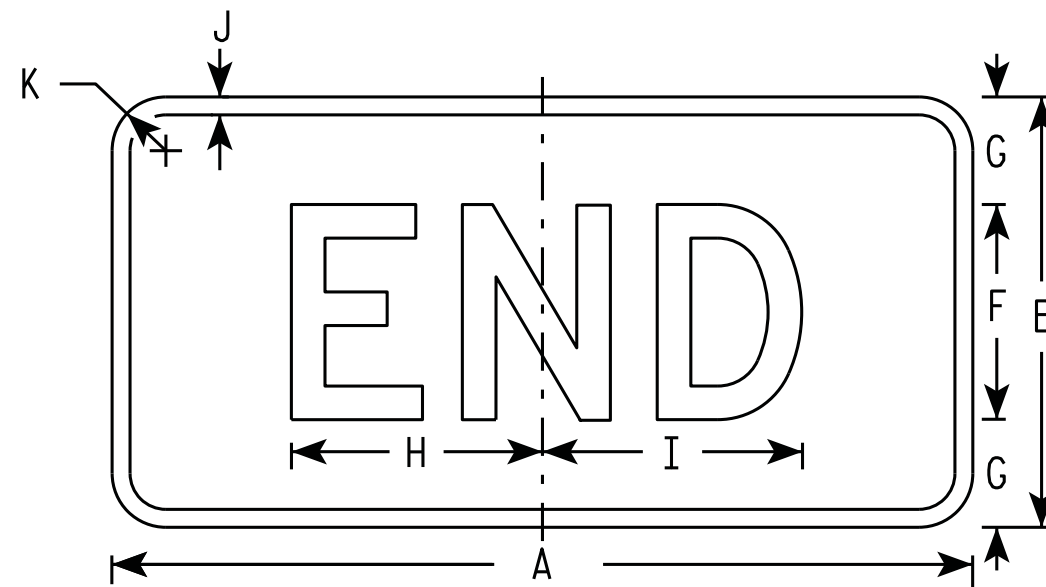
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M3-1.14



M4-6
MM4-6
MP4-6



MB4-6
MK4-6
MN4-6
MR4-6

NOTES

- Sign is Type II - Type H
- Color:
Background - See note 5
Message - See note 5
- Message Series - D
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M4-6 Background - White
Message - Black

MB4-6 Background - Blue
Message - White

MK4-6 Background - Green
Message - White

MM4-6 Background - White
Message - Green

MN4-6 Background - Brown
Message - White

MP4-6 Background - White
Message - Blue

MR4-6 Background - Brown
Message - Yellow

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	3	7	7 1/4	1/2	1 1/2																2.00
3	36	18	1 1/8	3/8	1/2	9	4 1/2	12	11 7/8	1/2	1 1/2																4.5
4	36	18	1 1/8	3/8	1/2	9	4 1/2	12	11 7/8	1/2	1 1/2																4.5
5	36	18	1 1/8	3/8	1/2	9	4 1/2	12	11 7/8	1/2	1 1/2																4.5

PROJECT NO: 5307-00-72

HWY: CTH O

COUNTY: LAFAYETTE

SIGN PLATE

SHEET NO:

E

STANDARD SIGN
M4-6

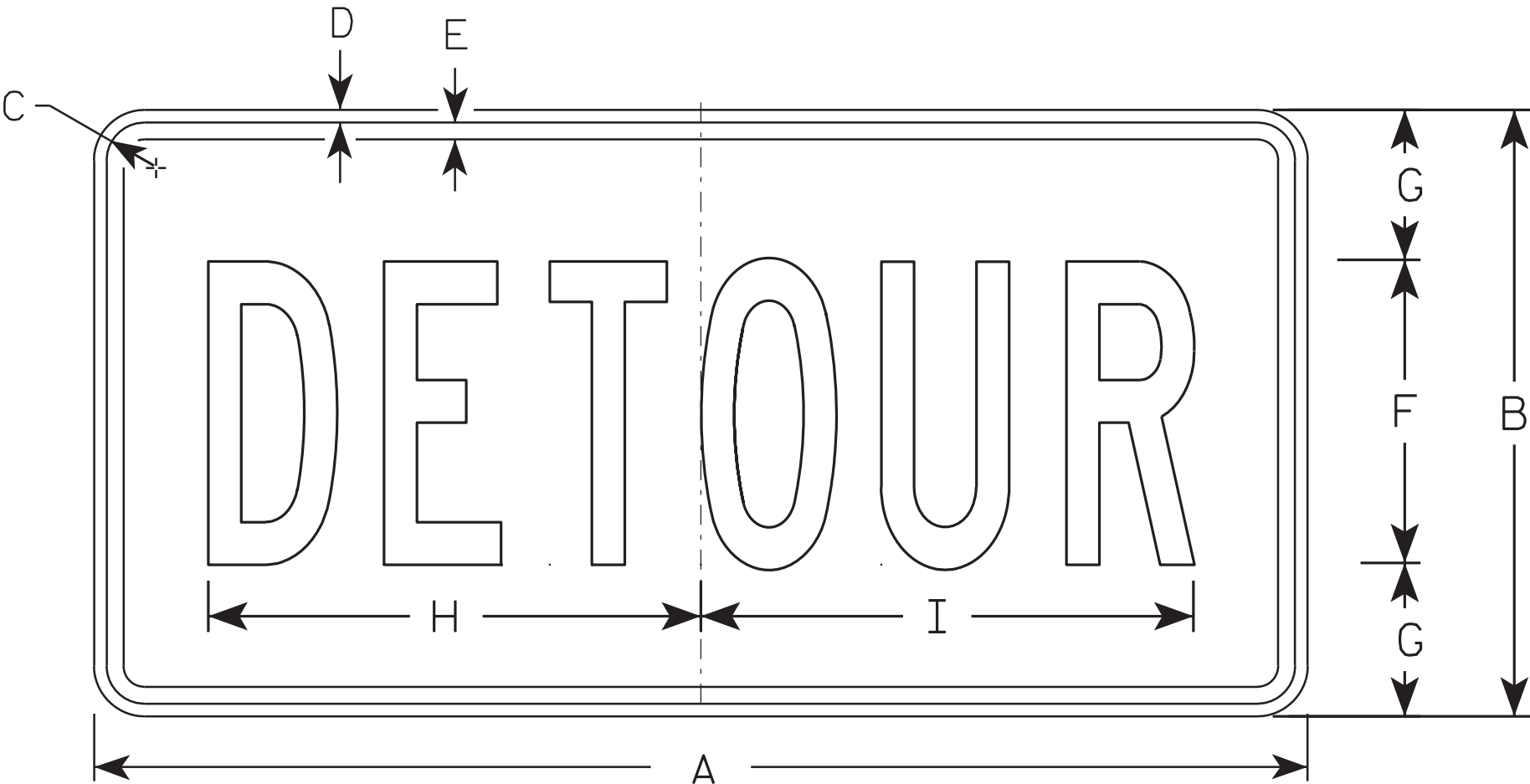
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M4-7.9

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - Orange
 - Message - Black
- 3. Message Series - B
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



M4 - 8

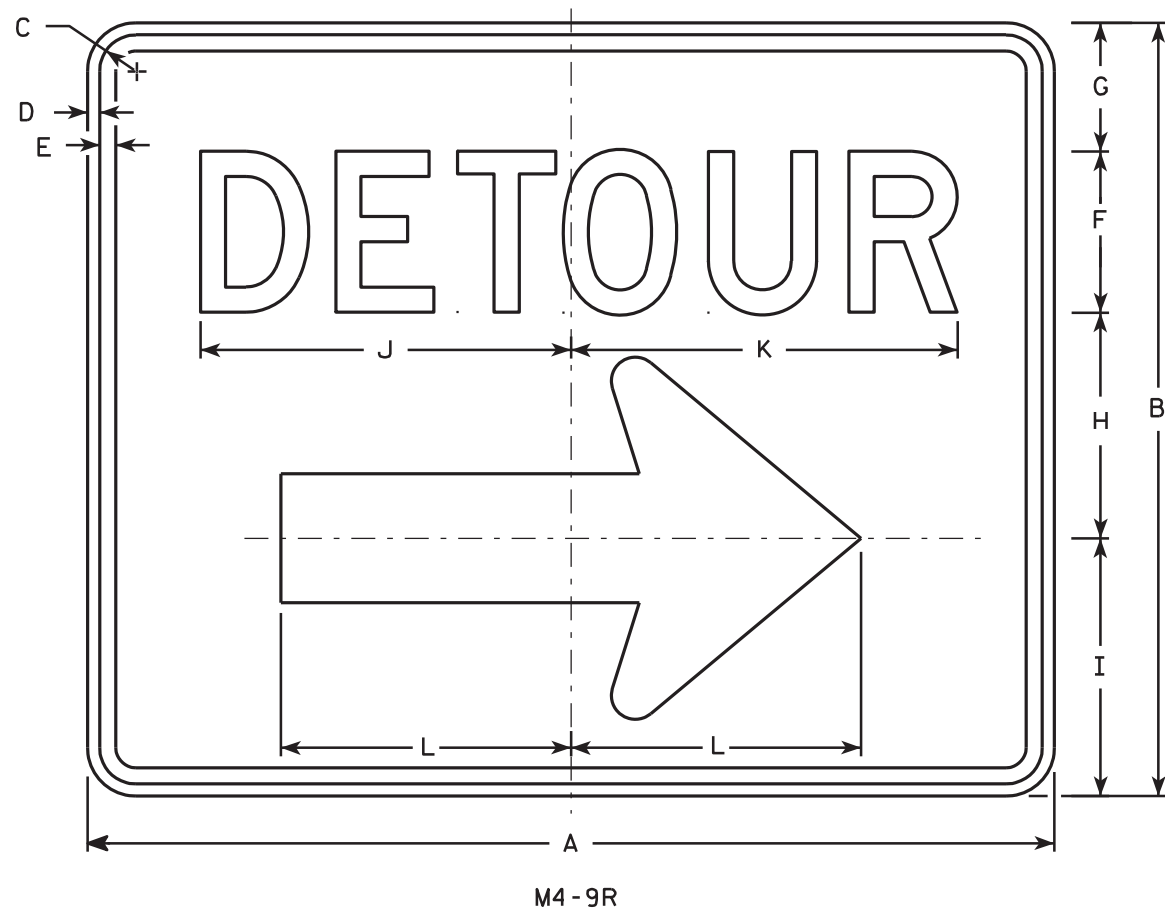
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	3	10	10 1/4																		2.0
3	36	18	1 1/8	3/8	1/2	9	4 1/2	14 5/8	14 1/2																		4.5
4																											
5																											

STANDARD SIGN
M4 - 8

WISCONSIN DEPT OF TRANSPORTATION

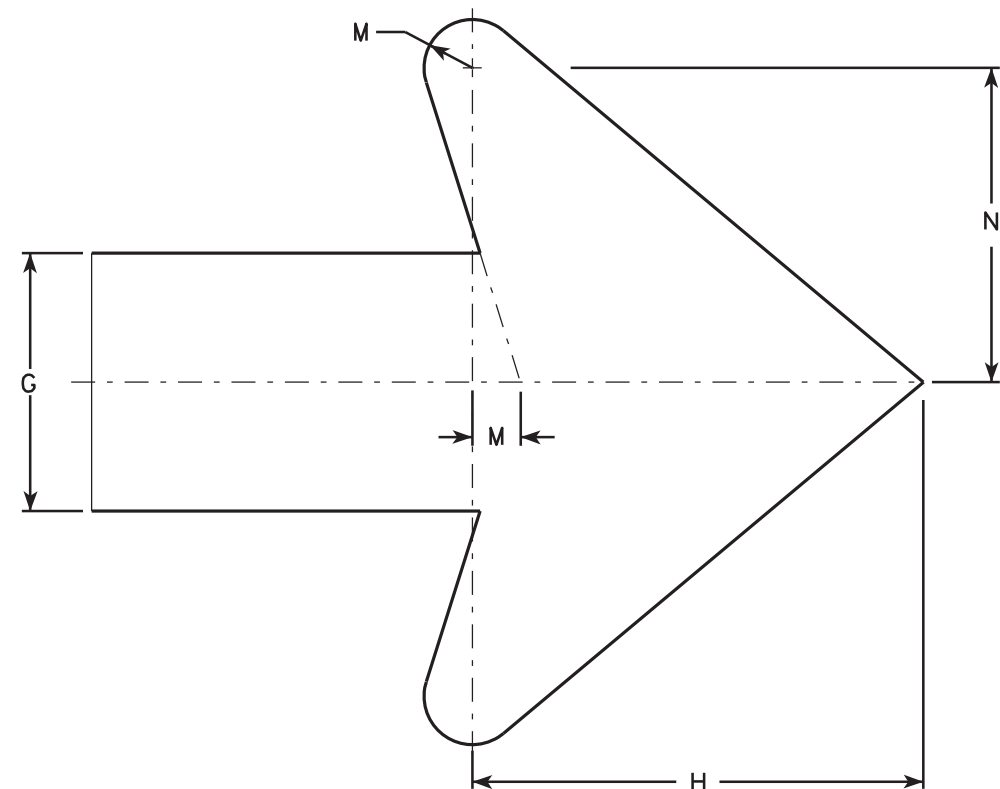
APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 11/10/10 PLATE NO. M4-8.2



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M4-9L is the same as M4-9R except the arrow is reversed.



Arrow Detail

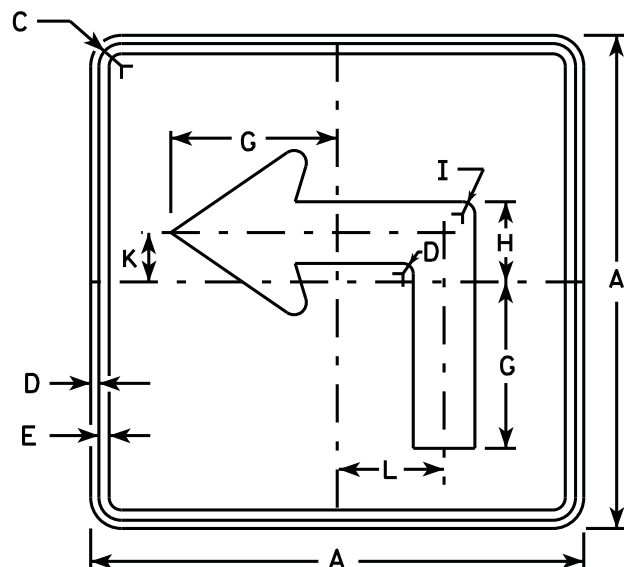
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	30	24	1 1/8	3/8	1/2	5	4	7	8	11 1/2	12	9	3/4	4 7/8													5.00
3	30	24	1 1/8	3/8	1/2	5	4	7	8	11 1/2	12	9	3/4	4 7/8													5.00
4	48	36	1 3/8	1/2	5/8	8	6	10 1/2	11 5/8	20 5/8	20 1/2	13 1/4	1 1/8	6 7/8													12.0
5	48	36	1 3/8	1/2	5/8	8	6	10 1/2	11 5/8	20 5/8	20 1/2	13 1/4	1 1/8	6 7/8													12.0

STANDARD SIGN
M4-9 R & L

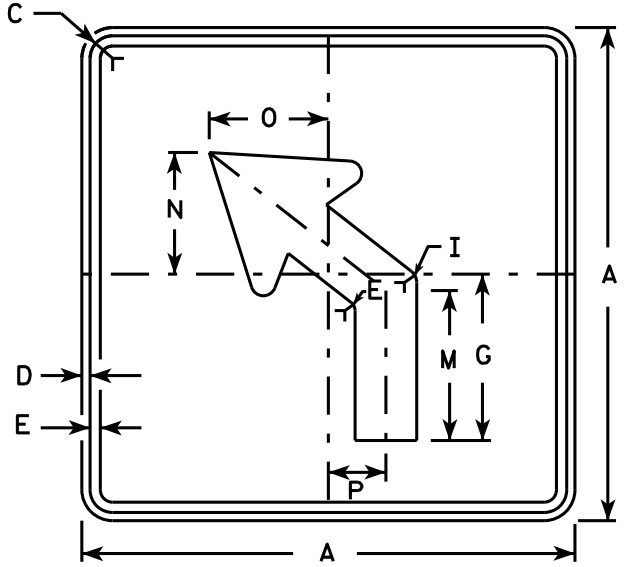
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

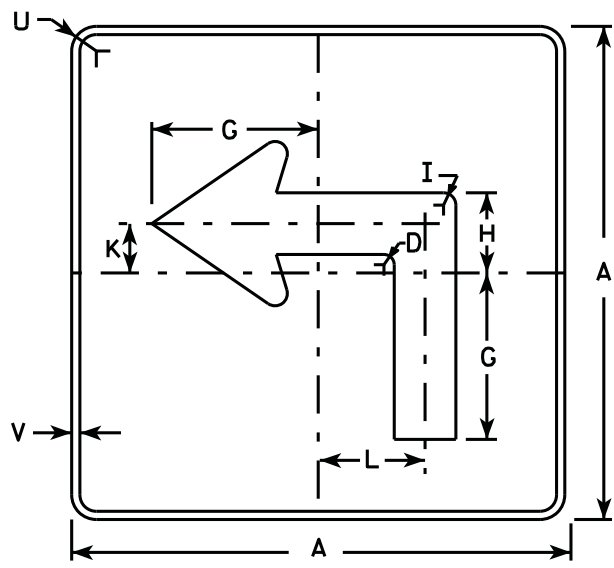
DATE 3/9/11 PLATE NO. M4-9R.4



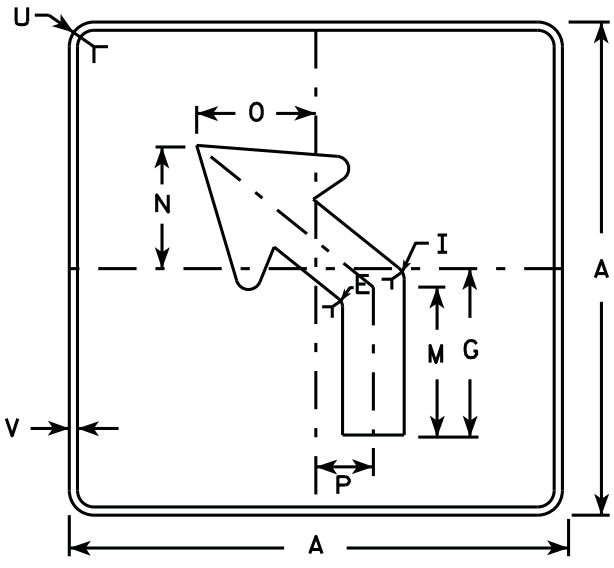
M5-1L
MM5-1L
M05-1L
MP5-1L



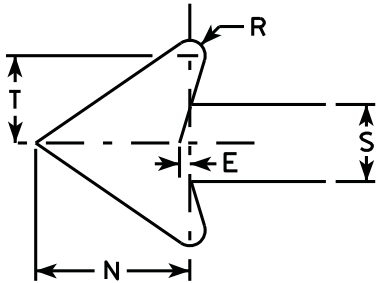
M5-2L
MM5-2L
M05-2L
MP5-2L



MB5-1L
MK5-1L
MN5-1L
MR5-1L



MB5-2L
MK5-2L
MN5-2L
MR5-2L



NOTES

- Signs are Type II - Type H reflective except as shown
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- | | |
|-----------------|---|
| M5-1 and M5-2 | Background - White |
| | Message - Black |
| MB5-1 and MB5-2 | Background - Blue |
| | Message - White |
| MK5-1 and MK5-2 | Background - Green |
| | Message - White |
| MM5-1 and MM5-2 | Background - White |
| | Message - Green |
| MN5-1 and MN5-2 | Background - Brown |
| | Message - White |
| M05-1 and M05-2 | Background - Orange - Type F Reflective |
| | Message - Black |
| MP5-1 and MP5-2 | Background - White - Type H Reflective |
| | Message - Blue |
| MR5-1 and MR5-2 | Background - Brown |
| | Message - Yellow |
- M5-1R same as M5-1L except arrow points right.
- M5-2R same as M5-2L except arrow tilts right.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25

PROJECT NO: 5307-00-72

HWY: CTH O

COUNTY: LAFAYETTE

SIGN PLATE

SHEET NO:

E

STANDARD SIGN

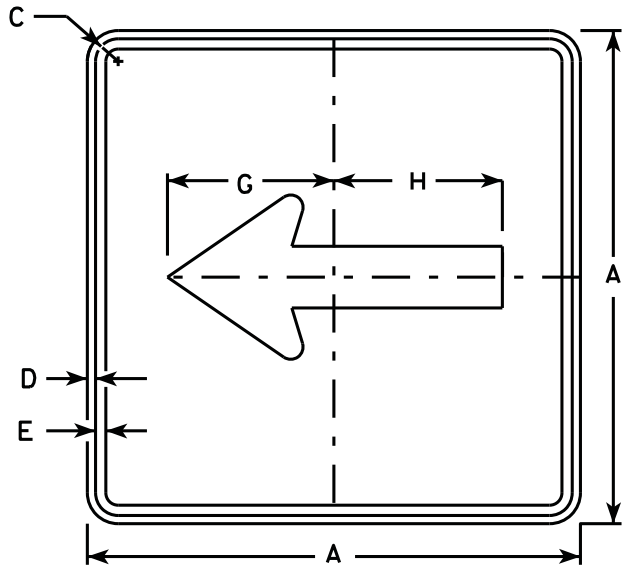
M5-1 & M5-2

WISCONSIN DEPT OF TRANSPORTATION

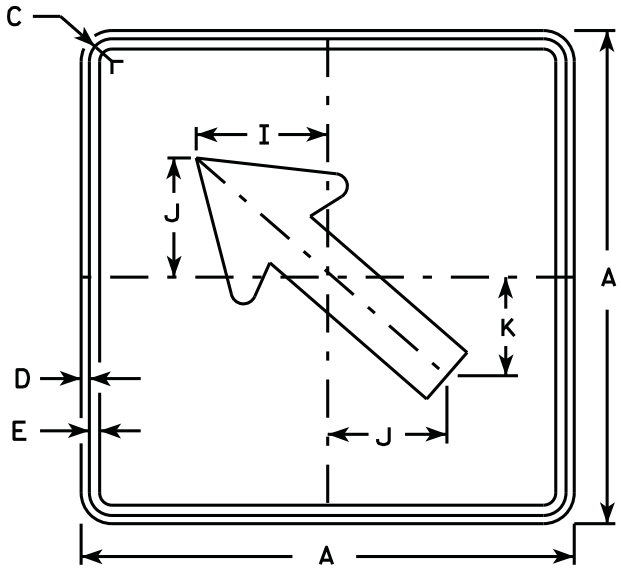
APPROVED *Matthew R. Rauch*

for State Traffic Engineer

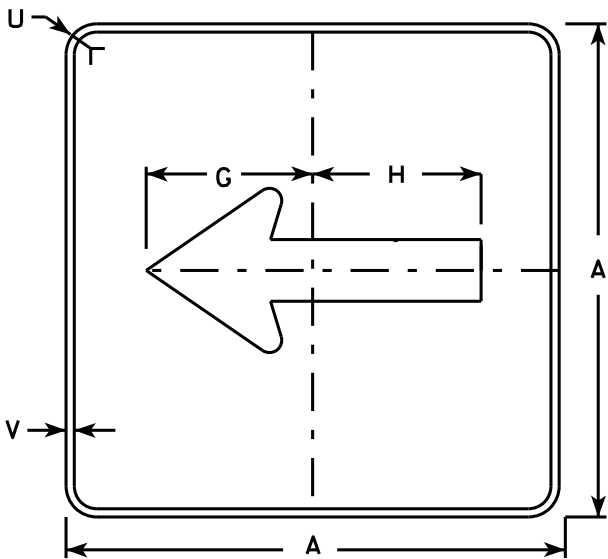
DATE 10/15/15 PLATE NO. M5-1.13



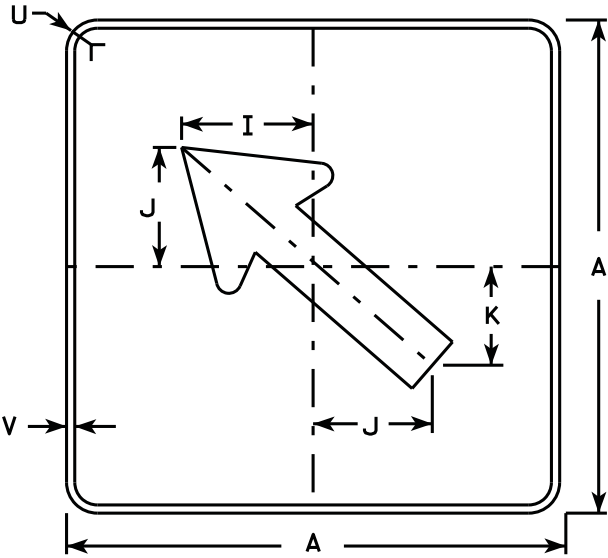
M6 - 1
MM6 - 1
M06 - 1
MP6 - 1



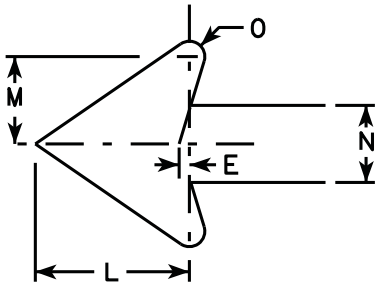
M6 - 2
MM6 - 2
M06 - 2
MP6 - 2



MB6 - 1
MK6 - 1
MN6 - 1
MR6 - 1



MB6 - 2
MK6 - 2
MN6 - 2
MR6 - 2



NOTES

- 1. Signs are Type II - Type H except as Shown
- 2. Color:
 - Background - See note 4
 - Message - See note 4
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. M6-1 and M6-2 Background - White
Message - Black
MB6-1 and MB6-2 Background - Blue
Message - White
MK6-1 and MK6-2 Background - Green
Message - White
MM6-1 and MM6-2 Background - White
Message - Green
MN6-1 and MN6-2 Background - Brown
Message - White
M06-1 and M06-2 Background - Orange - Type F Reflective
Message - Black
MP6-1 and MP6-2 Background - White
Message - Blue
MR6-1 and MR6-2 Background - Brown
Message - Yellow

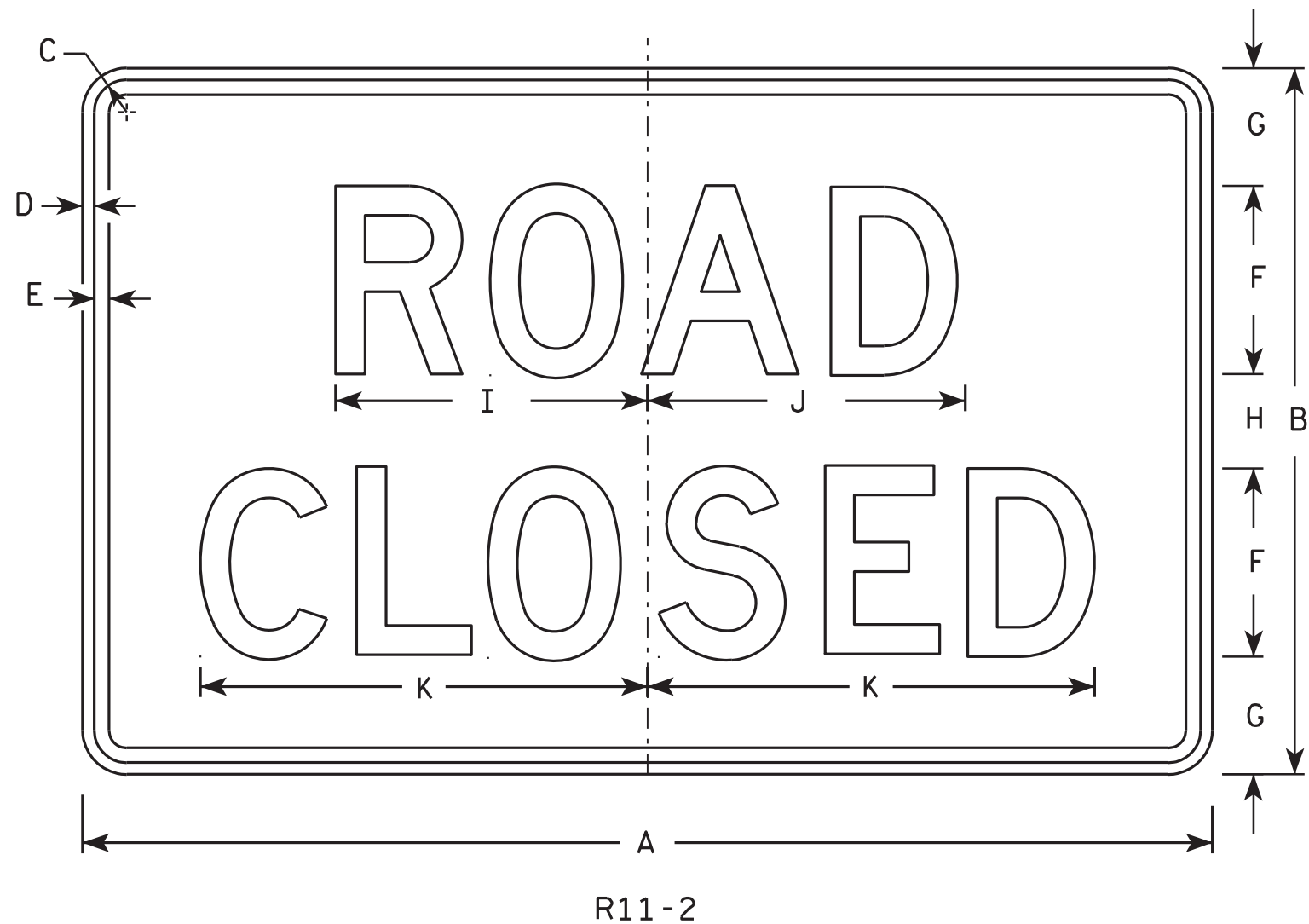
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

STANDARD SIGN
M6 - 1 & M6 - 2
SERIES

WISCONSIN DEPT OF TRANSPORTATION

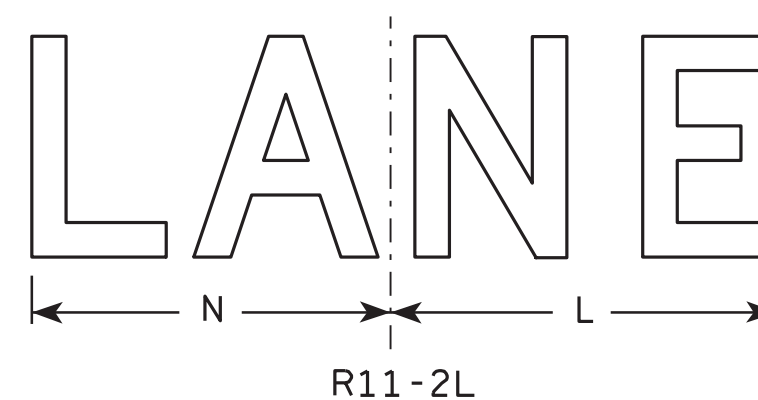
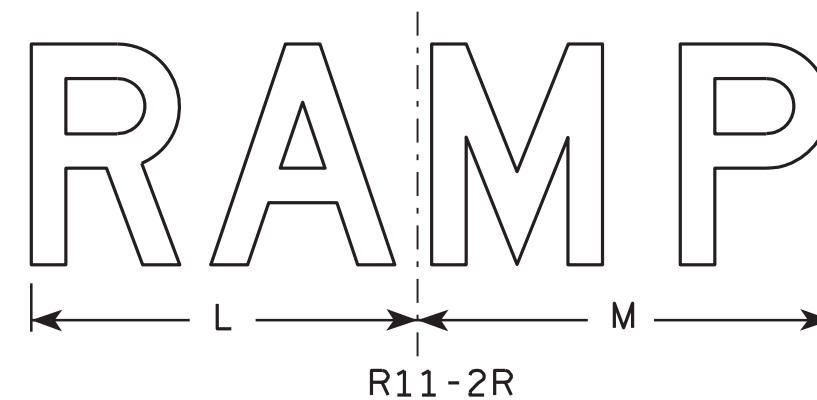
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M6-1.15



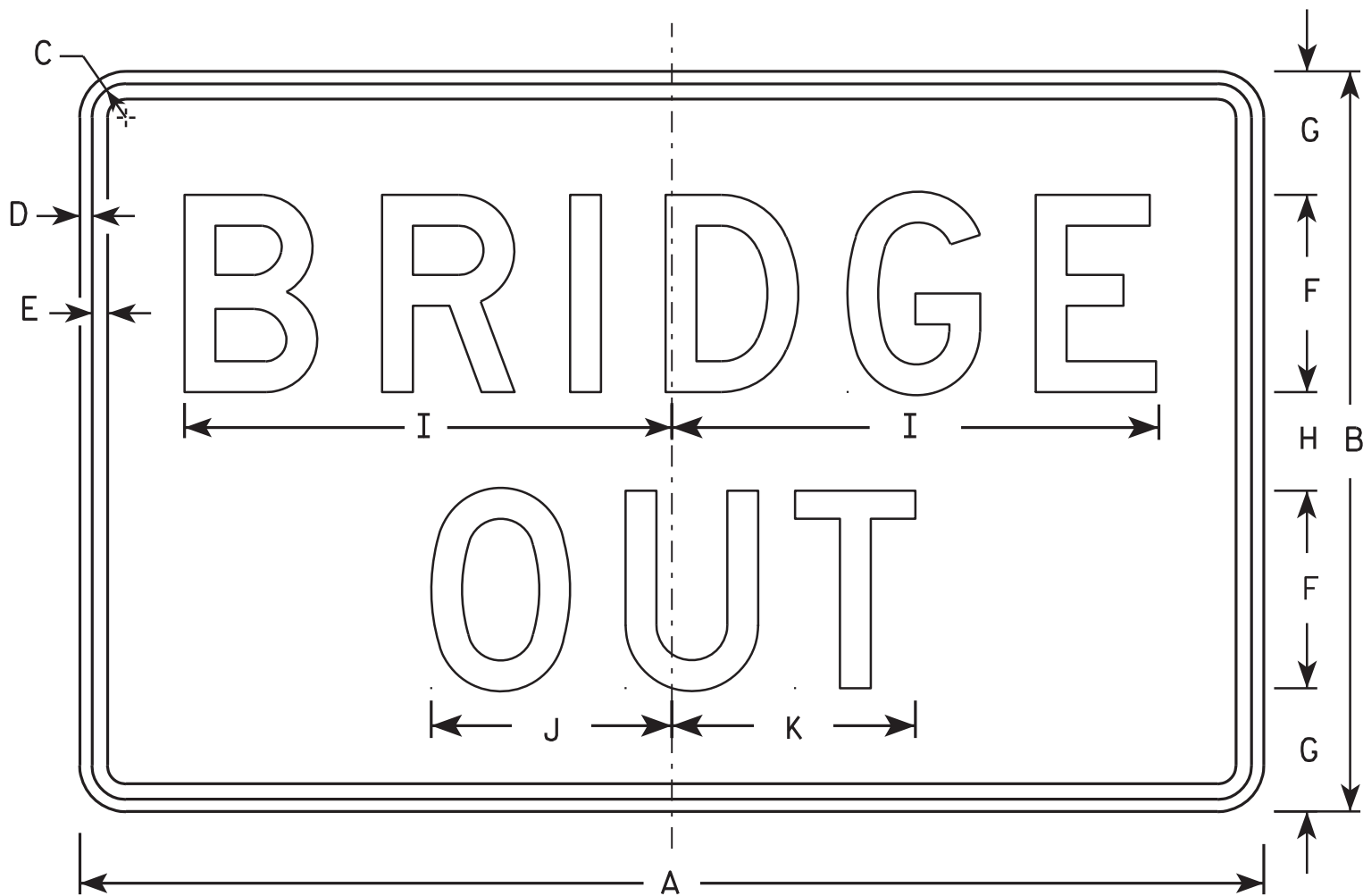
NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Modify the message as required.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
2M	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
3	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
4	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
5	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0

STANDARD SIGN	
R11-2	
<small>WISCONSIN DEPT OF TRANSPORTATION</small>	
<small>APPROVED</small>	<i>Matthew R. Rauch</i> <small>for State Traffic Engineer</small>
<small>DATE</small> 4/1/11	<small>PLATE NO.</small> R11-2.10



R11-2B

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
2M	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
3	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
4	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0
5	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	19 3⁄4	9 3⁄4	9 7⁄8																10.0

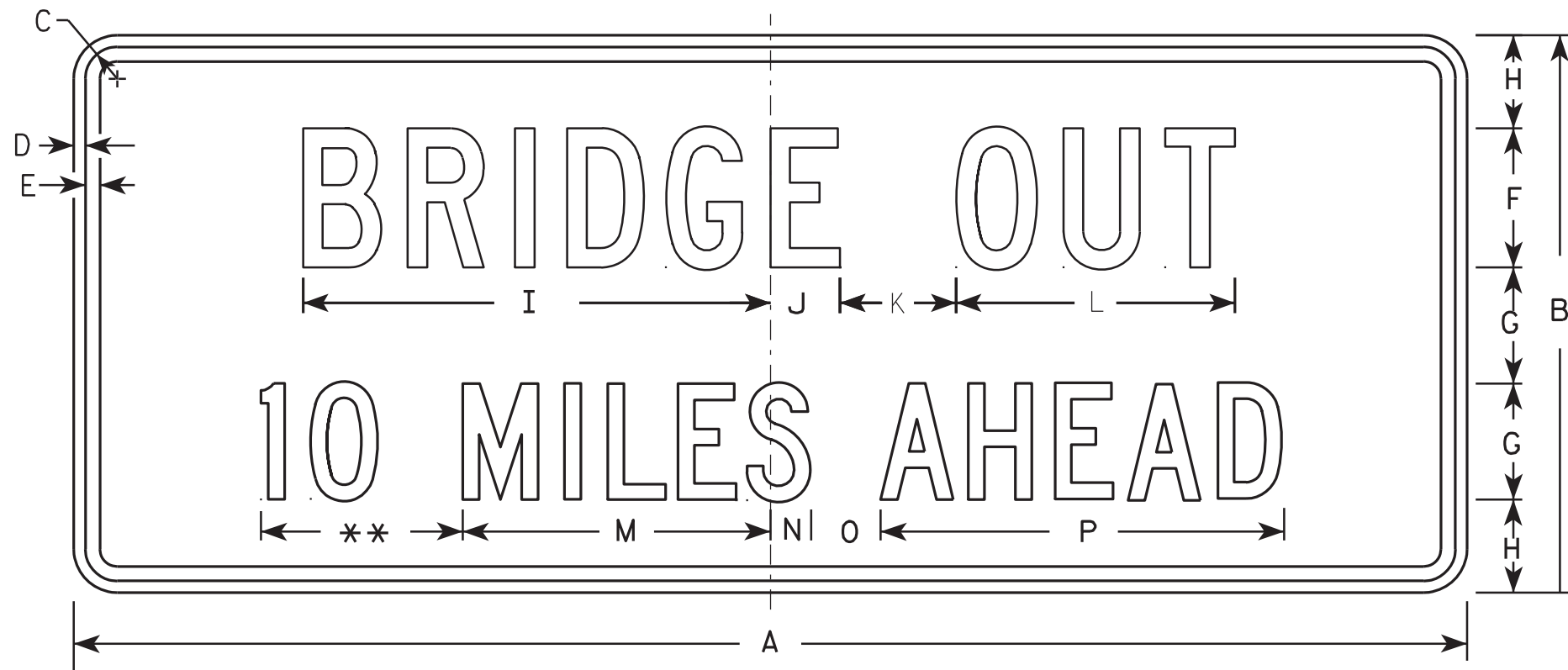
STANDARD SIGN

R11-2B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 4/1/11 PLATE NO. R11-2B.2



R11-3C

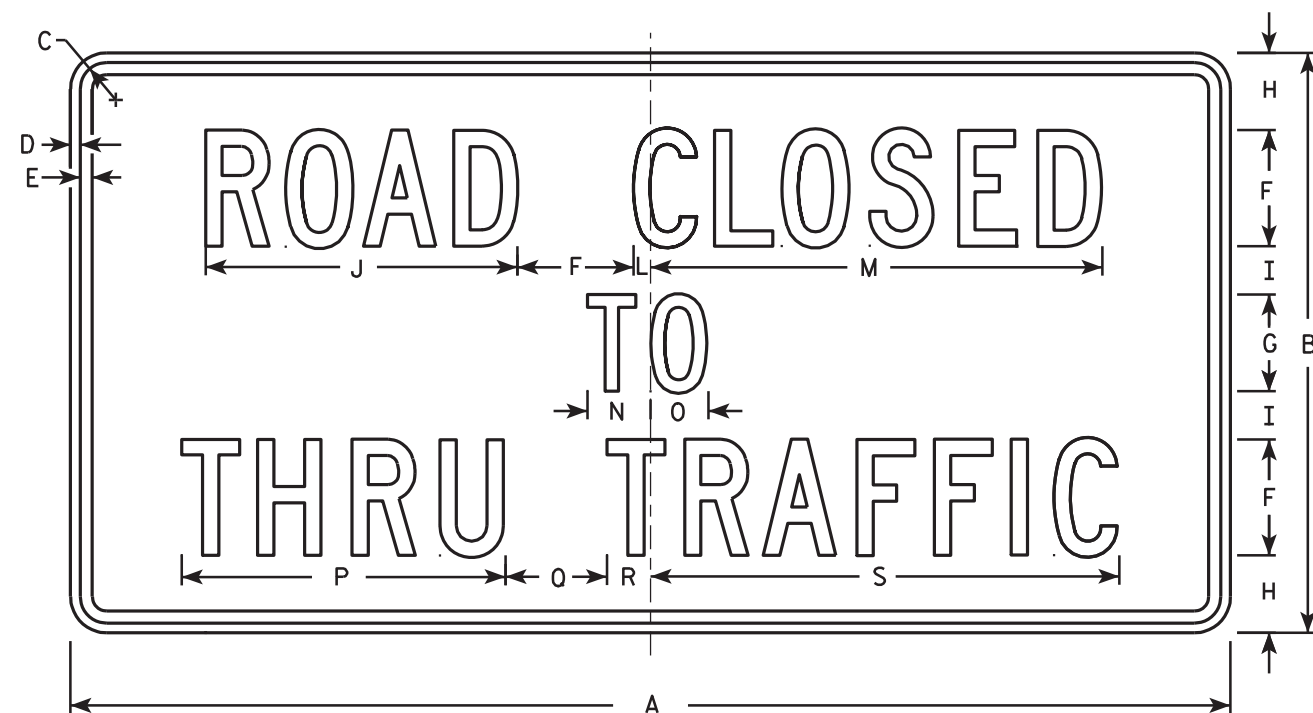
NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

** See Note 5

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	15	1 3/8	1/2	5/8	4	3	2 1/2	13 1/4	2 1/4	3	8	8	1 1/2	2	10 3/4											3.75
2S	60	24	1 3/8	1/2	5/8	6	5	4	20 1/8	3	5	12	13 1/4	1 3/4	3	17 3/8											10.0
2M	60	24	1 3/8	1/2	5/8	6	5	4	20 1/8	3	5	12	13 1/4	1 3/4	3	17 3/8											10.0
3																											
4																											
5																											

STANDARD SIGN R11-3C	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/11	PLATE NO. R11-3C.2



R11-4

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

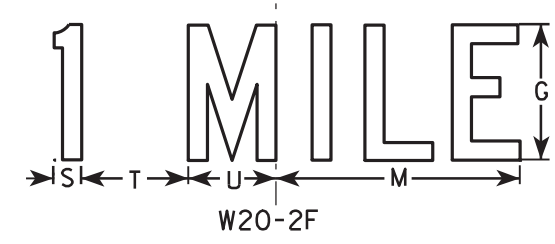
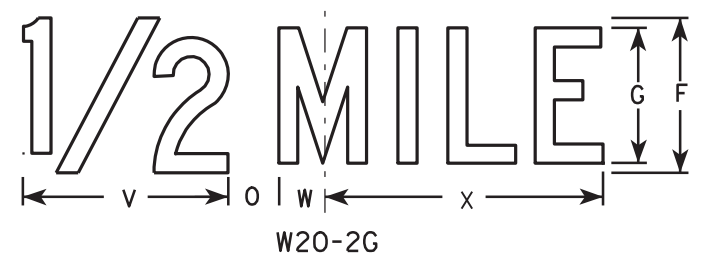
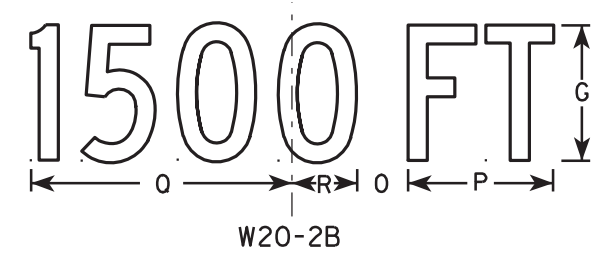
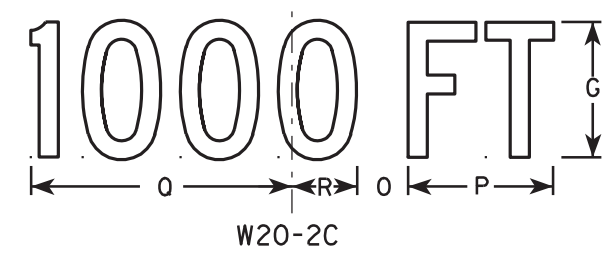
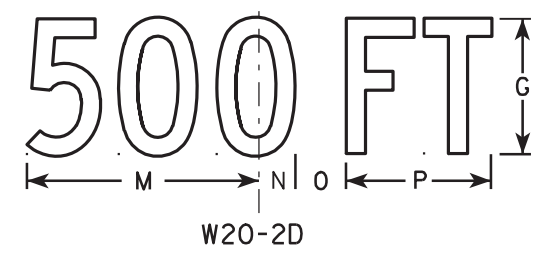
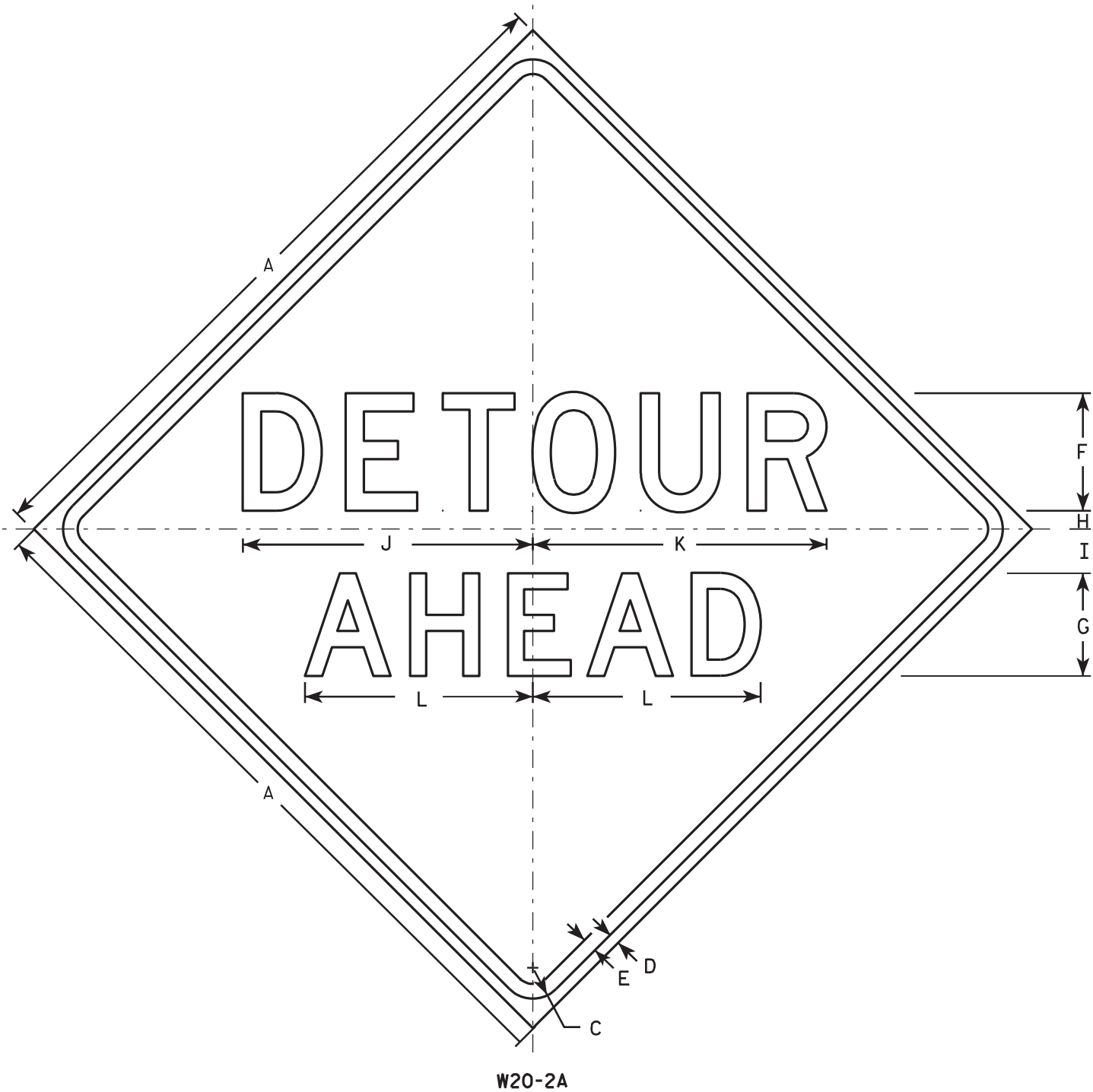
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	60	30	1 3⁄8	½	5⁄8	6	5	4	2 ½	16 ⅛		7⁄8	23 3⁄8	3 ¼	3	16 ¾	5 ¼	2 ¼	24 ¼								12.5
2M	60	30	1 3⁄8	½	5⁄8	6	5	4	2 ½	16 ⅛		7⁄8	23 3⁄8	3 ¼	3	16 ¾	5 ¼	2 ¼	24 ¼								12.5
3																											
4																											
5																											

STANDARD SIGN
R11 - 4

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/1/11 PLATE NO. R11-4.3



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - See note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Line 1 is Series D.
Line 2 is Series D for AHEAD and Series C for all other distances.

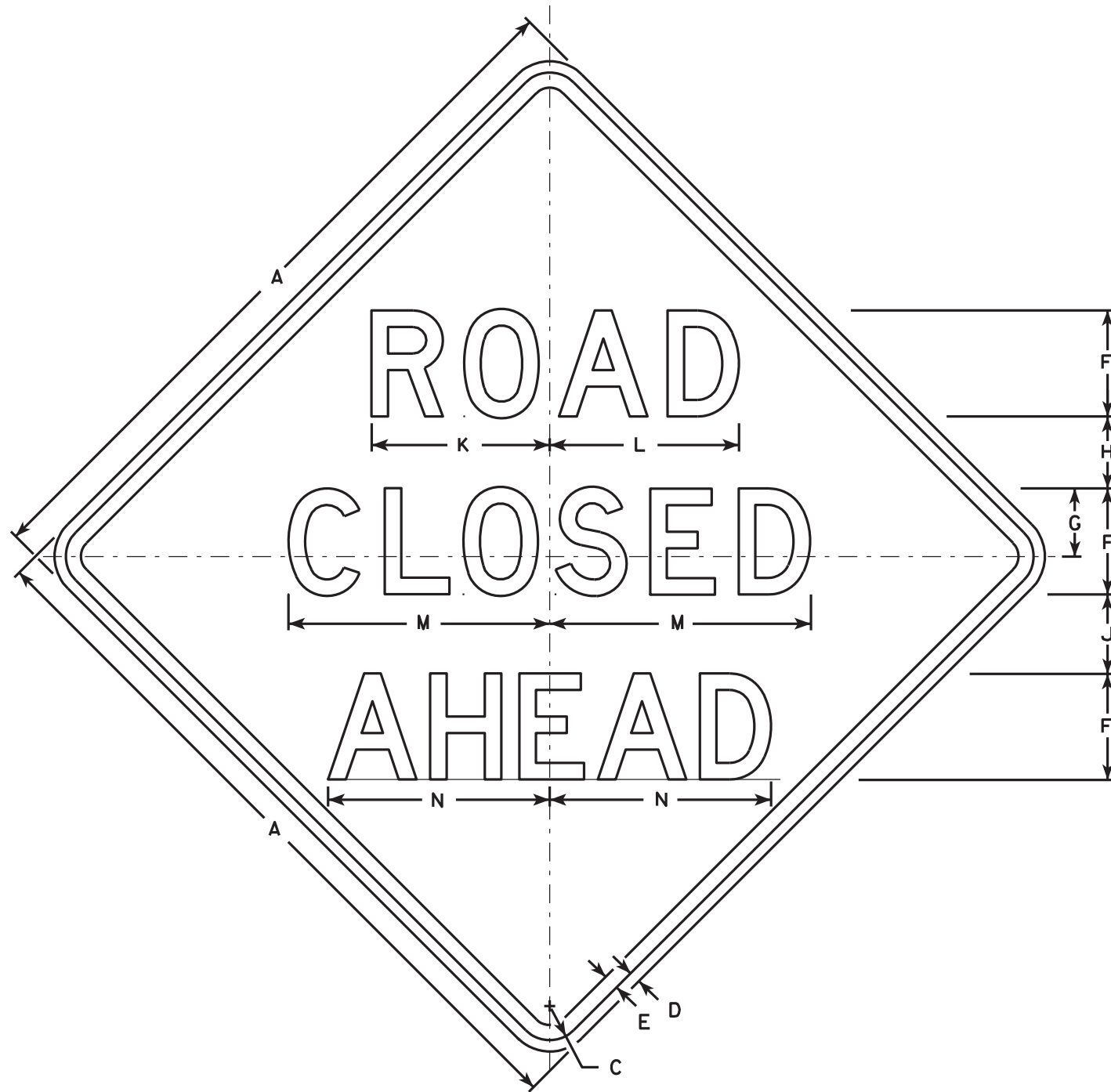
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	6	5	1	2 1/4	14 3/4	15	11 5/8	9	1 3/8	1 7/8	5 5/8	10 1/8	2 1/2	1 1/8	4 1/2	3 1/2	8	1 3/4	10 3/4			9.0
2S	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
2M	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
3	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
4	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
5	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0

STANDARD SIGN
W20-2A,B,C,D,F & G

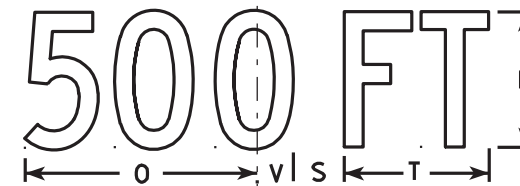
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

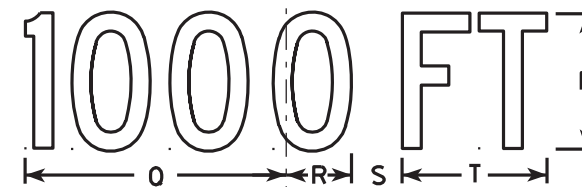
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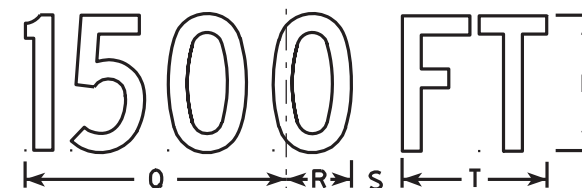
W20-3A



W20-3D



W20-3C



W20-3B



W20-3G



W20-3F

NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Orange
Message - Black
- Message Series - see note 5
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Lines 1 and 2 are Series D.
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
For State Traffic Engineer
DATE 3/18/11 PLATE NO. W20-3.7

PROJECT NO: 5307-00-72

HWY: CTH O

COUNTY: LAFAYETTE

SIGN PLATE

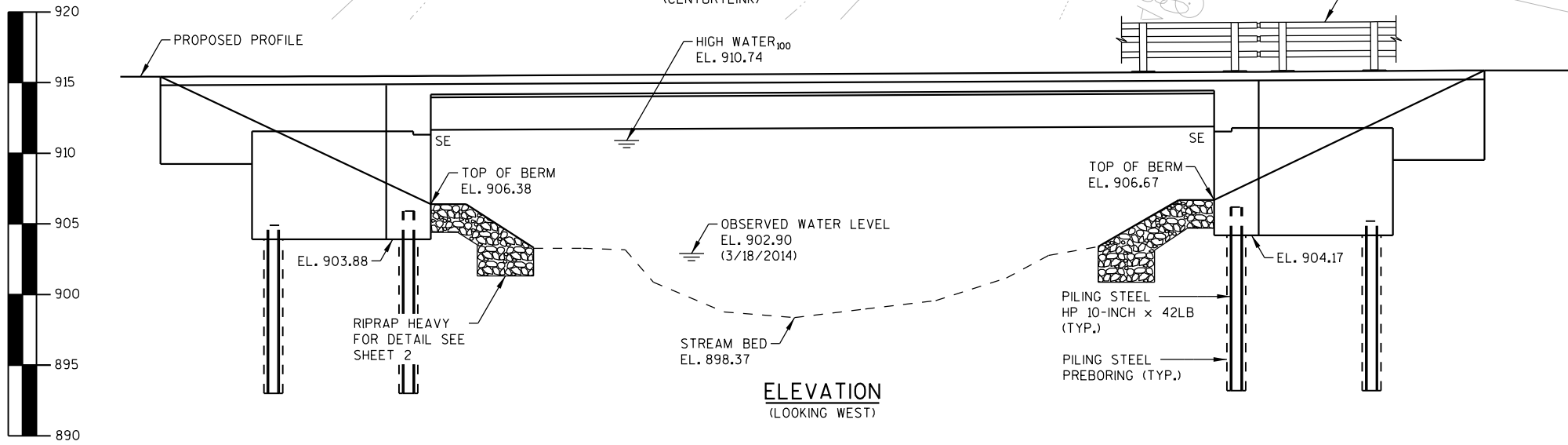
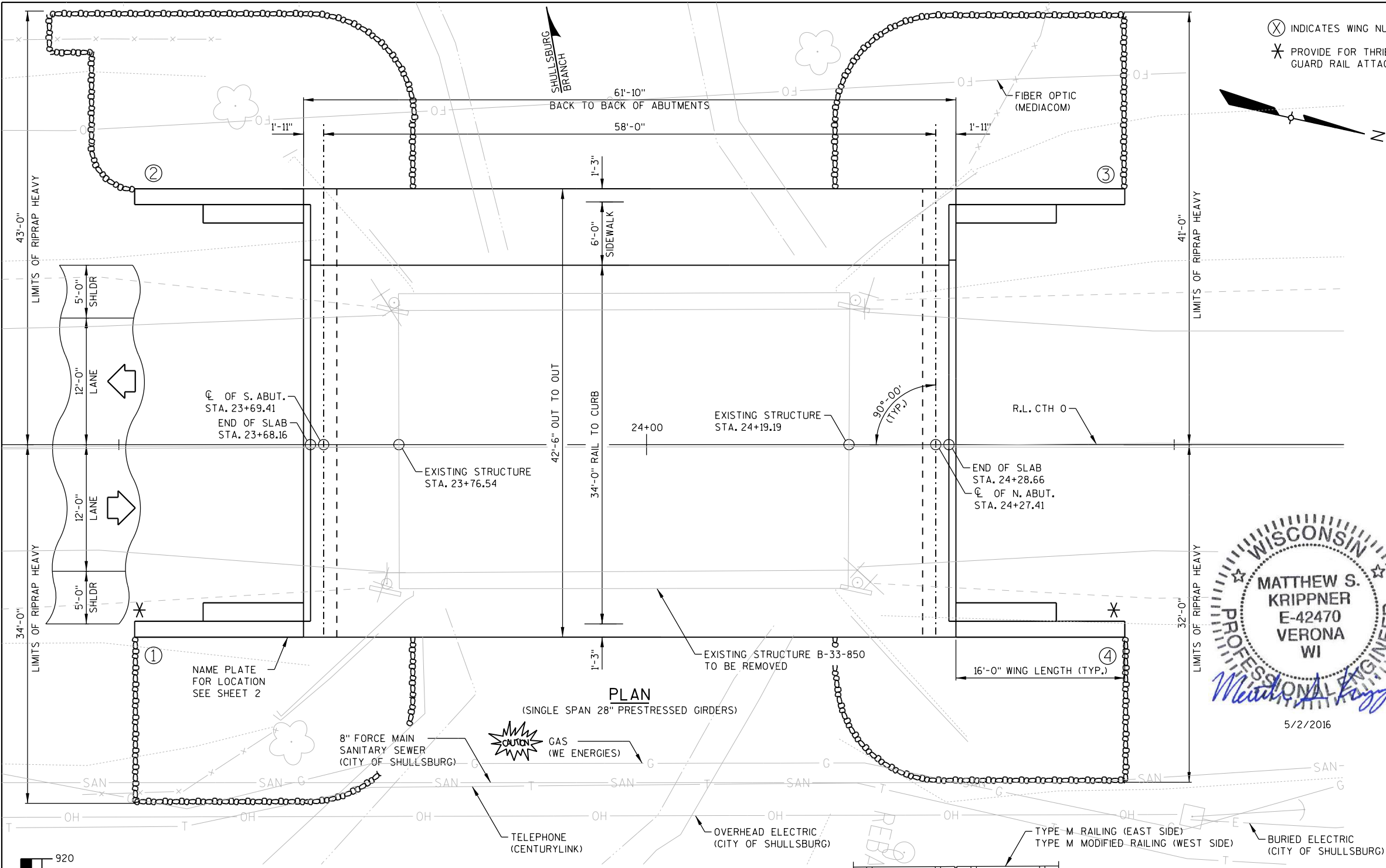
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PLOT DATE: 5/2/2016
PLOT TIME: 9:31:11 AM

BATCH PRINT SHEET 1 OF 11

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LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION AND QUANTITIES
3. SUBSURFACE EXPLORATION
4. ABUTMENTS
5. ABUTMENT DETAILS
6. 28" PRESTRESSED GIRDER DETAILS
7. STEEL DIAPHRAGM
8. SUPERSTRUCTURE
9. SUPERSTRUCTURE DETAILS
10. TUBULAR STEEL RAILING TYPE M
11. TUBULAR STEEL RAILING TYPE M MODIFIED

STRUCTURES DESIGN CONTACTS

BRIDGE OFFICE:
BILL DREHER (608) 266-8489
CONSULTANT:
MATT KRIPPNER (608) 828-8123

STATE PROJECT NUMBER

5307-00-72

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING FACTOR: 1.14
OPERATIONAL RATING FACTOR: 1.54
MAX STANDARD PERMIT VEHICLE LOAD: 250 KIPS
STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 PSF.

MATERIAL PROPERTIES:

CONCRETE MASONRY - SLAB $f'_c = 4,000$ PSI
- ALL OTHER $f'_c = 3,500$ PSI
BAR STEEL REINFORCEMENT, GRADE 60 $f_y = 60,000$ PSI
28" PRE-STRESSED GIRDER
CONCRETE MASONRY $f_y = 8,000$ PSI
STRANDS 0.5-INCH DIA.
ULTIMATE TENSILE STRENGTH $f_y = 270,000$ PSI

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON PILING STEEL HP 10-INCH X 42 LB PLACE PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 15 FEET LONG AT BOTH ABUTMENTS. PREBORING ESTIMATED TO BE 13 FEET AT BOTH ABUTMENTS.

**THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

HYDRAULIC DATA

100 YEAR FREQUENCY

DRAINAGE AREA 7.2 SQ. MI.
 Q_{100} 3,100 CFS
VELOCITY 8.8 FPS
WATERWAY AREA 352 SQ. FT.
HIGH WATER Q_{100} ELEVATION 910.74 ±

2 YEAR FREQUENCY

Q_2 525 CFS
HIGH WATER Q_2 ELEVATION 906.36 ±

TRAFFIC DATA

CTH 0
A.D.T. (2016) = 900
A.D.T. (2026) = 1,000
R.D.S. = 30 MPH

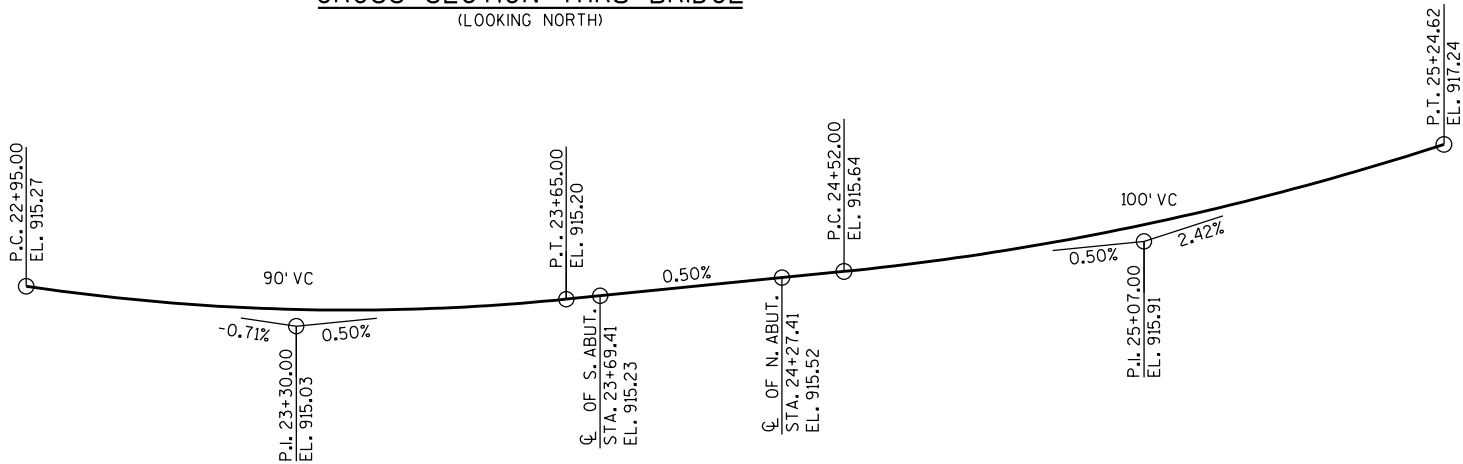
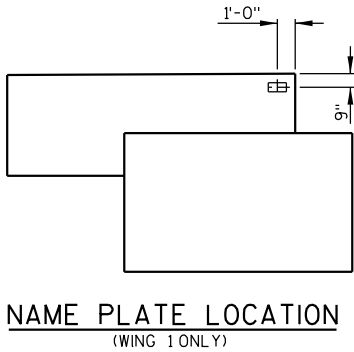
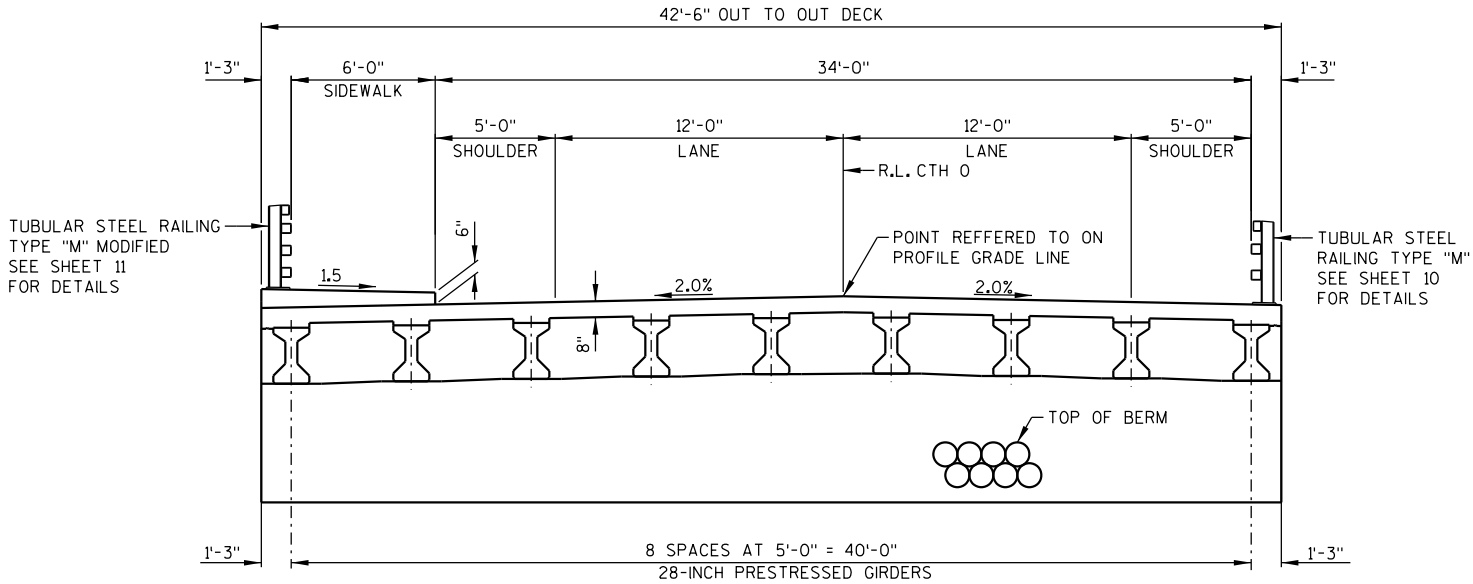
NO.	DATE	REVISION	BY
<div>AECOM</div>			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	<i>William C. Dreher</i> SDR		05/03/16
CHIEF STRUCTURES DESIGN ENGINEER			DATE
STRUCTURE B-33-129			
CTH 0 OVER SHULLSBURG BRANCH			
COUNTY	LAFAYETTE	TOWN/CITY/VILLAGE SHULLSBURG	
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	MSK	DESIGN CK'D.	MAH
DRAWN BY	MJK	PLANS CK'D.	MSK
GENERAL PLAN		SHEET 1 OF 11	

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PLOT DATE: 5/2/2016

BATCH PRINT SHEET 2 OF 11

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TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEM	UNIT	SOUTH ABUTMENT	NORTH ABUTMENT	SUPER.	TOTALS
203.0600.S.01	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS, STATION 24+00	LS	—	—	—	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-33-129	LS	—	—	—	1
210.0100	BACKFILL STRUCTURE	CY	200	200	—	400
502.0100	CONCRETE MASONRY BRIDGES	CY	65	65	105	235
502.3200	PROTECTIVE SURFACE TREATMENT	SY	—	—	362	362
503.0128	PRESTRESSED GIRDER TYPE I 28-INCH	LF	—	—	531	531
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	3,120	3,120	—	6,240
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	2,365	2,365	17,020	21,750
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	9	9	—	18
506.4000	STEEL DIAPHRAGMS B-33-129	EACH	—	—	8	8
513.4061	RAILING TUBULAR TYPE M B-33-129	LF	16	16	62	94
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	11	11	—	22
550.0020	PRE-BORING ROCK OR CONSOLIDATED MATERIALS	LF	104	104	—	208
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	120	120	—	240
606.0300	RIPRAP HEAVY	CY	130	125	—	255
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	75	75	—	150
645.0120	GEOTEXTILE FABRIC TYPE HR	SY	200	185	—	385
SPV.0090.01	RAILING TUBULAR TYPE M MODIFIED B-33-129	LF	16	16	62	94
	NON-BID ITEMS					
	FILLER	SIZE				1/2" & 3/4"

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE FABRIC TYPE 'HR' TO THE LIMITS SHOWN ON SHEET 10R AS DIRECTED BY THE ENGINEER.

THE FIRST DIGIT OF A THREE DIGIT BAR MARK AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

THE EXISTING STRUCTURE (B-33-850) IS A SINGLE SPAN CONCRETE DECK GIRDER STRUCTURE, 43.0' LONG x 28.0' WIDE.

AT THE BACKFACE OF ABUTMENTS, ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.

THE EXISTING GROUND LINE SHALL BE THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES.

EXCAVATION REQUIRED UNDER THE BID ITEM "EXCAVATION FOR STRUCTURES BRIDGES B-33-129" IS NOT USED TO BALANCE THE EARTHWORK.

ALL EXISTING UTILITIES IN CONFLICT WITH PROPOSED STRUCTURE TO BE RELOCATED PRIOR TO CONSTRUCTION (BY OTHERS).

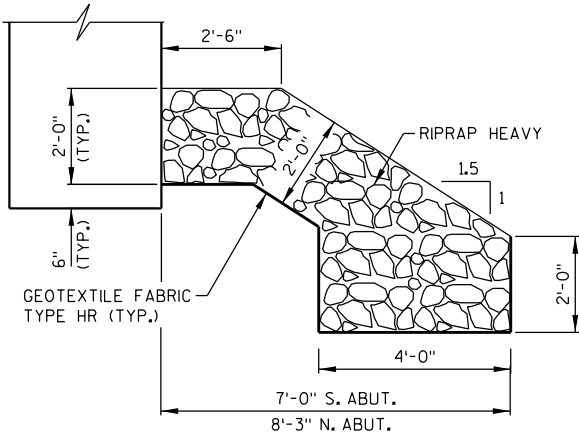
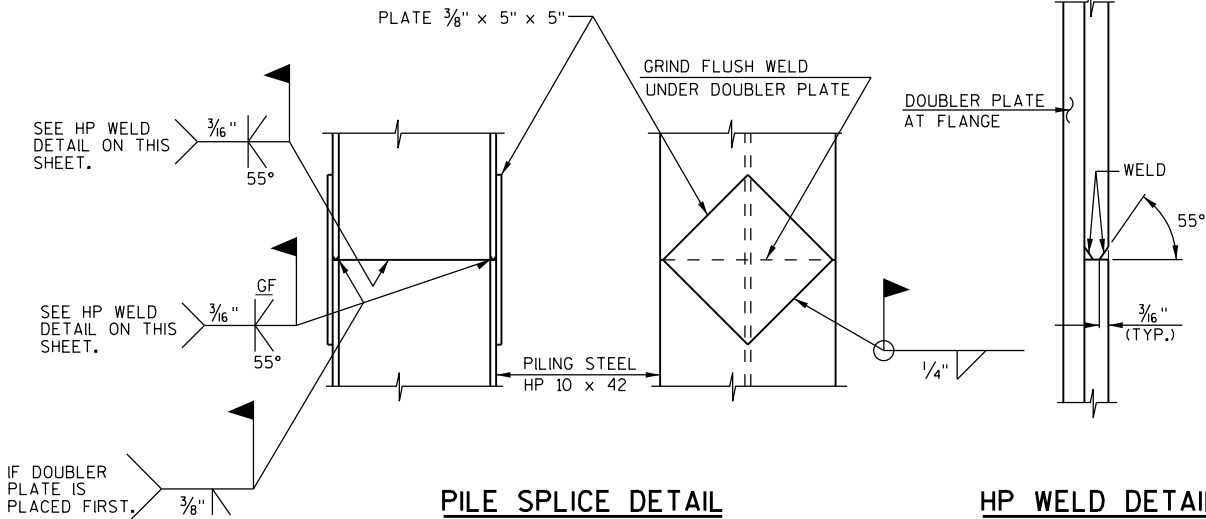
PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE ENTIRE TOP OF DECK SURFACE, SIDE OF DECK AND UNDERSIDE OF OVERHANG.

THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE PRESTRESS GIRDER DETAILS SHEET.

FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M153, TYPES I, II OR III, OR M213.

ALL REQUIRED REMOVAL OF THE EXISTING SUBSTRUCTURES IS INCLUDED IN THE BID ITEM "REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS, STATION 24+00".

THE QUANTITY OF BACKFILL STRUCTURE, BID ITEM 210.0100, IS CALCULATED BASED ON THE APPLICABLE FIGURES 12.6-1 AND 12.6-2 IN THE WISCONSIN DEPARTMENT OF TRANSPORTATION BRIDGE MANUAL.



NO.	DATE	REVISION	BY
		STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
		STRUCTURE B-33-129	
		DRAWN BY MJK PLANS CK'D. MSK	
		CROSS SECTION AND QUANTITIES	SHEET 2 OF 11

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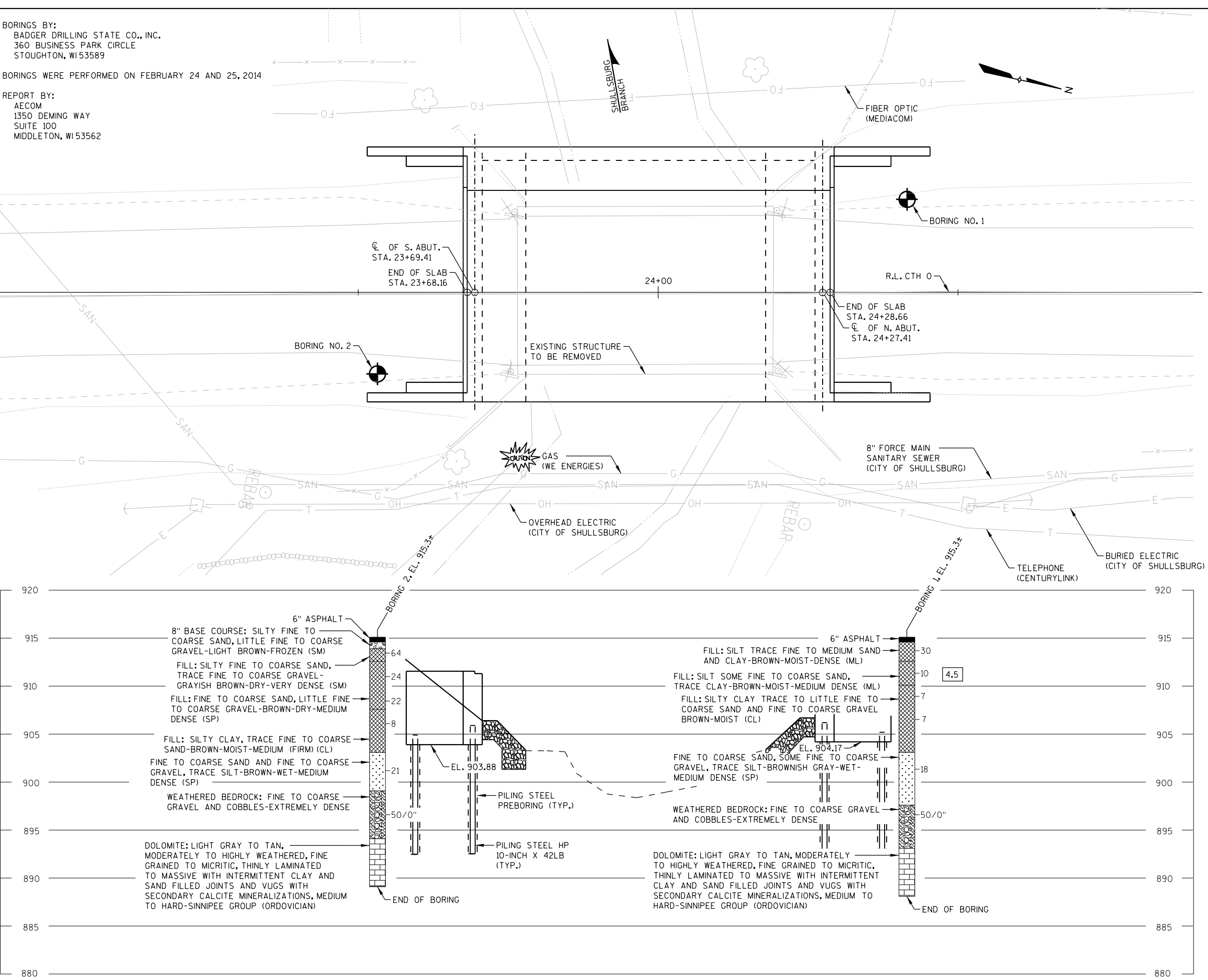
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BATCH PRINT SHEET 3 OF 11

BORINGS BY:
BADGER DRILLING STATE CO., INC.
360 BUSINESS PARK CIRCLE
STOUGHTON, WI 53589

BORINGS WERE PERFORMED ON FEBRUARY 24 AND 25, 2014

REPORT BY:
AECOM
1350 DEMING WAY
SUITE 100
MIDDLETON, WI 53562



STATE PROJECT NUMBER

5307-00-72

ABBREVIATIONS

F — FINE M — MEDIUM C — COARSE
WS — WEATHERED SO — SOUND

MATERIAL SYMBOLS

TOPSOIL SILT SANDSTONE
SAND PEAT LIMESTONE
GRAVEL CLAY IGNEOUS ROCK

LEGEND OF PROBING

PROBING NO. STA. ELEVATION
95/6=95 BLOWS FOR 6" PENETRATION
PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT.
7 AVERAGE BLOWS PER FOOT
REFUSAL 95/6

LEGEND OF BORING

BORING NO. STA. ELEV.
UNCONFINED STRENGTH 7.7
BLOWS PER FT. USING 140# WT. FALLING 30"
WASH SAMPLE
SHELBY TUBE — S.T.
GROUND WATER ELEVATION
NO GROUND WATER OBSERVED ABOVE THIS ELEVATION
SANDY GRAVEL
F. BOULDERS OR COBBLES
SAND
SILTY CLAY
SO LIMESTONE

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CAGED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

NO.	DATE	REVISION	BY
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STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

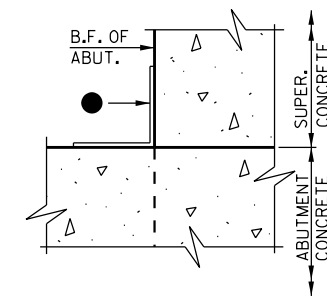
STRUCTURE B-33-129

DRAWN BY MJK PLANS CK'D. MSK

SUBSURFACE
EXPLORATION

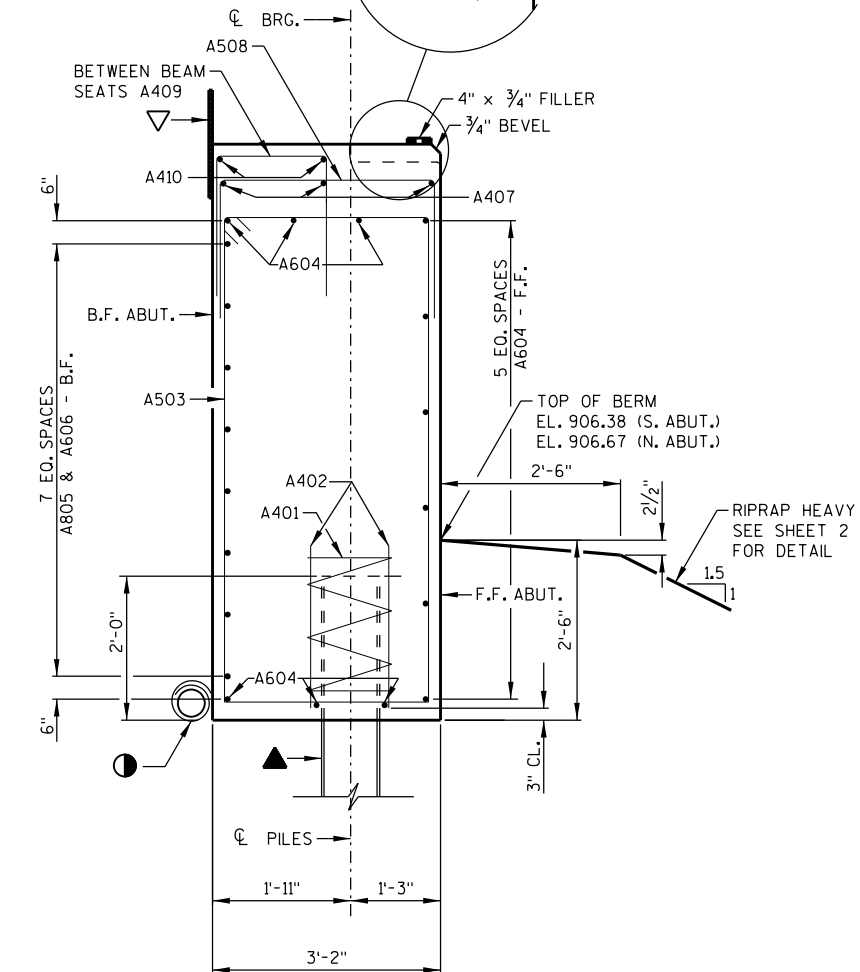
SHEET 3 OF 11

FILE= SCALE =



SECTION A-A

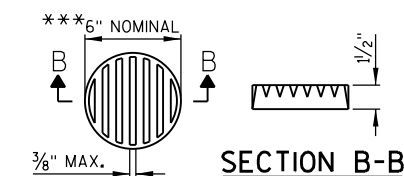
STEEL TROWEL TOP SURFACE OF —
ABUTMENT. PLACE MULTIPLE LAYERS
OF POLYETHYLENE SHEETS OVER
ENTIRE ABUTMENT TOP BEFORE
PLACING BEARING PADS. TOTAL
THICKNESS OF SHEETS SHALL
BE AT LEAST 0.03".



TYPICAL SECTION THRU BODY

LEGEND

- * ELEVATIONS ARE GIVEN AT THE TOP OF CONCRETE AT THE ∇ OF BEARING.
- ** DIMENSIONS ARE GIVEN AT THE B.F. OF ABUTMENT. FOR WING DETAILS AND ELEVATIONS, SEE SHEET 5.
- (X) INDICATES WING NUMBER.
- ▲ ABUTMENTS TO BE SUPPORTED ON HP 10 x 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES FORMULA. ESTIMATED 15'-0" LONG AT BOTH ABUTMENTS.
- PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. SEE RODENT SHIELD DETAIL ON THIS SHEET.
- ▽ 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- PLACE BOTTOM HALF OF RUBBERIZED MEMBRANE WATERPROOFING HORIZONTAL IN THIS AREA. SEE SECTION A-A ON THIS SHEET.
- 1/2" FILLER-TO EXTEND FROM BRIDGE SEAT TO TOP OF WING. FILLER INCLUDED IN WING LENGTH.
- ◆ 3/4" CORK FILLER ON VERTICAL BEAM SEAT FACES THAT RUN PARALLEL WITH GIRDER.

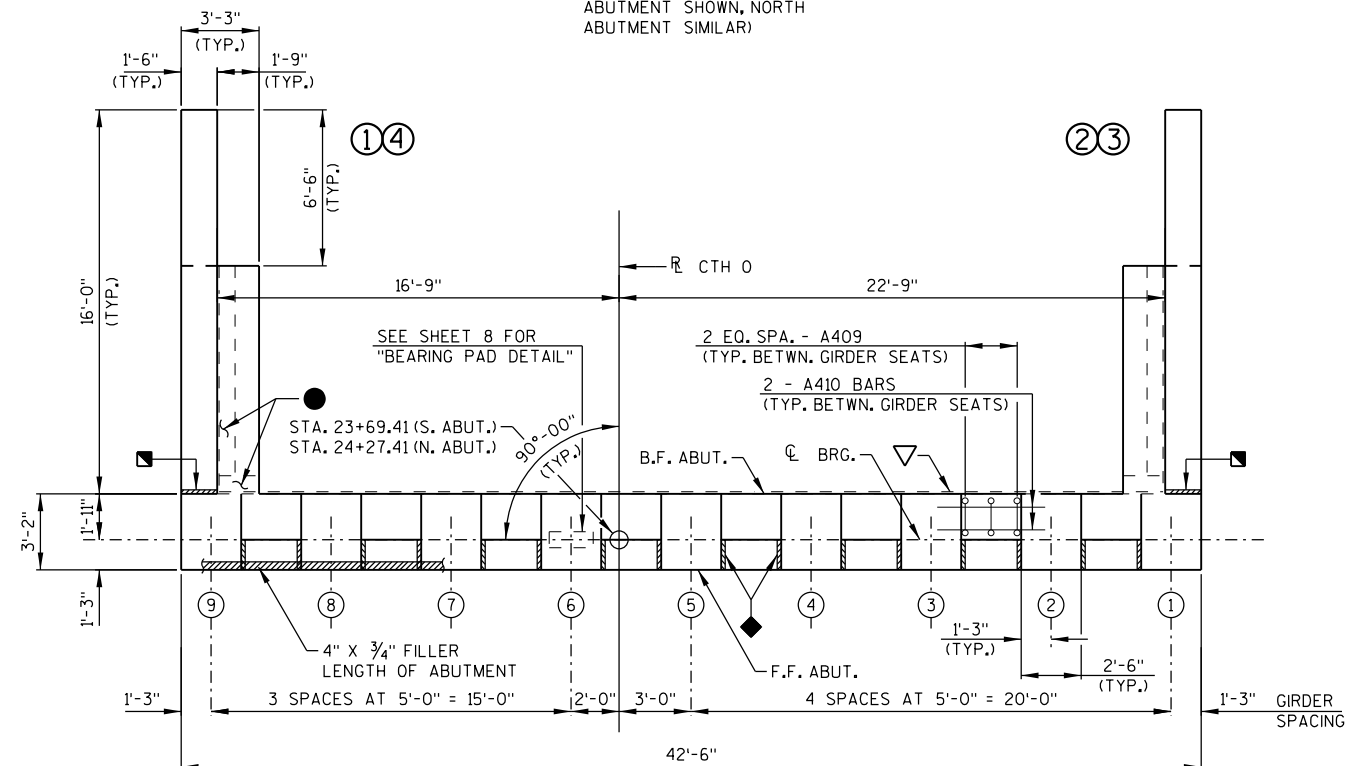


RODENT SHIELD DETAIL

*** DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

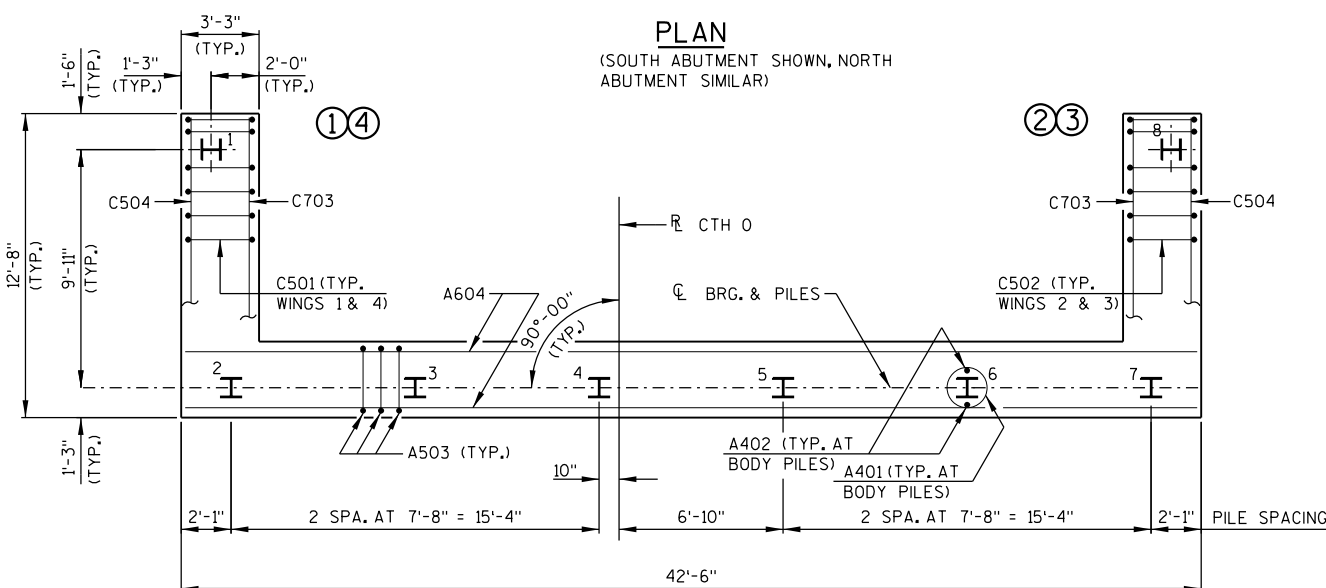
THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



PLAN

(SOUTH ABUTMENT SHOWN, NORTH
ABUTMENT SIMILAR)



PILE PLAN

* BEAM SEAT TABLE		
GIRDER NO.	SOUTH ABUTMENT ELEVATIONS	NORTH ABUTMENT ELEVATIONS
1	911.46	911.75
2	911.56	911.85
3	911.66	911.95
4	911.76	912.05
5	911.86	912.15
6	911.88	912.17
7	911.78	912.07
8	911.68	911.97
9	911.58	911.87

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-33-129	
DRAWN BY		MJK	PLANS CK'D. MS
ABUTMENTS		SHEET 4 OF 11	

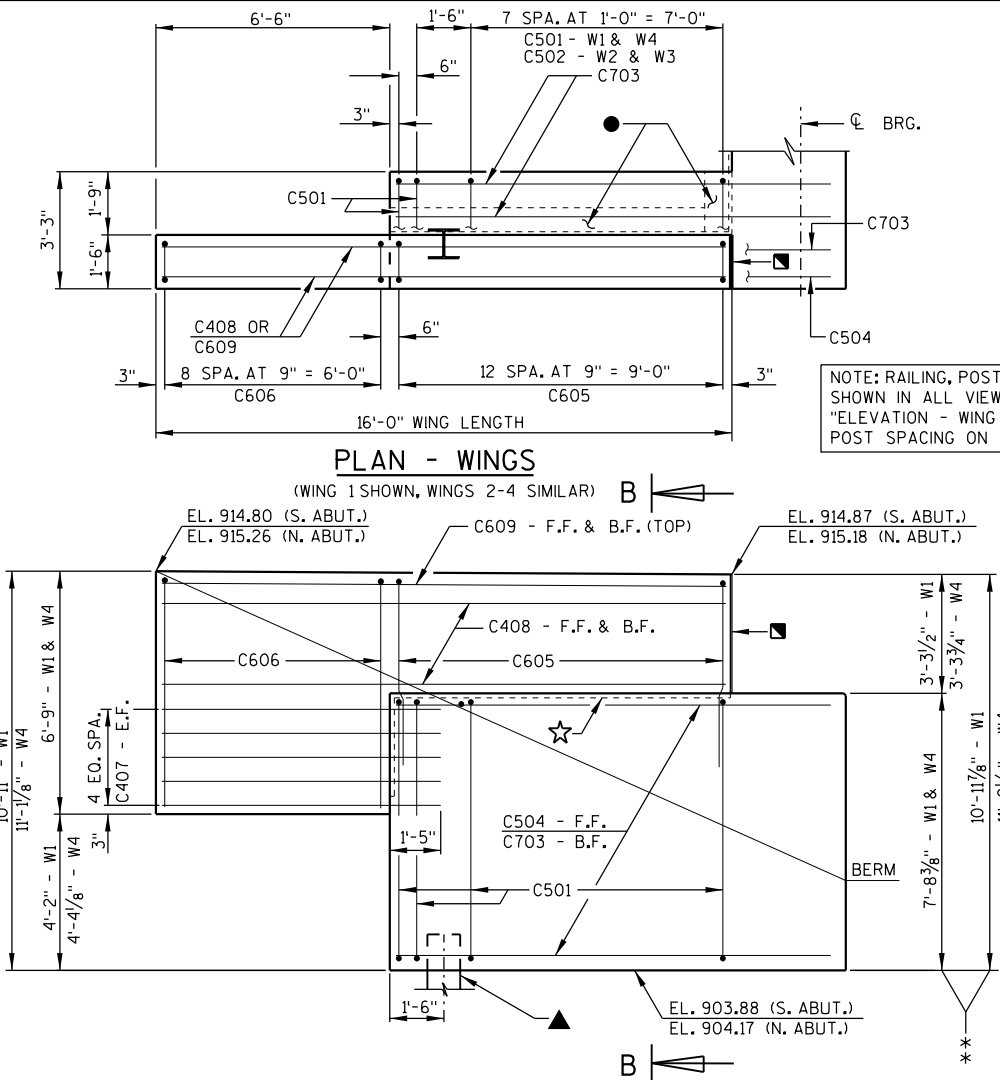
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PLOT DATE: 5/2/2016

BATCH PRINT SHEET 5 OF 11

PLOT TIME: %3i28 AM

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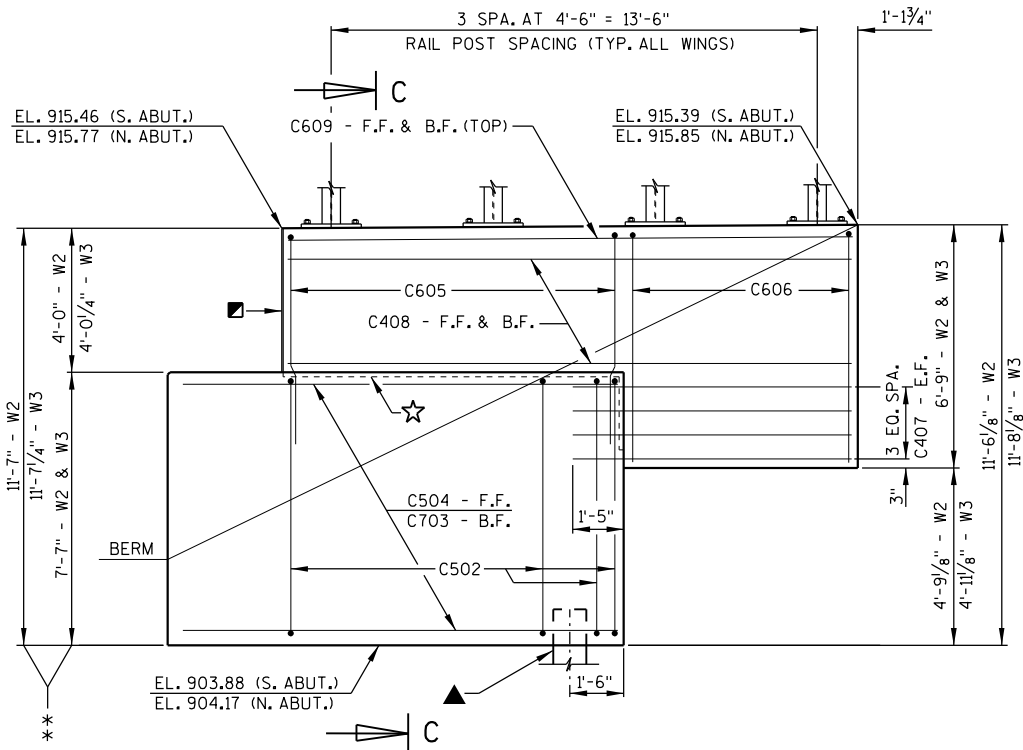


PLAN - WINGS

(WING 1 SHOWN, WINGS 2-4 SIMILAR)

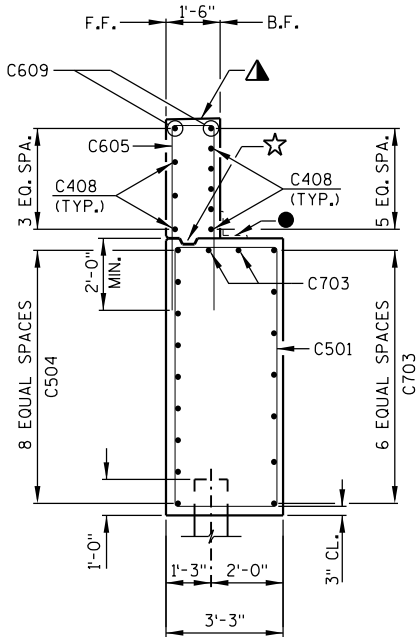
ELEVATION - WING 1

(WING 4 SIMILAR)



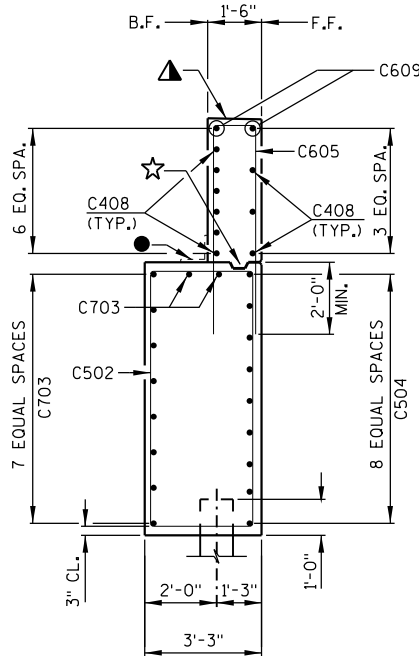
ELEVATION - WING 2

(WING 3 SIMILAR)



SECTION B-B

(WING 1 SHOWN, WING 4 SIMILAR)



SECTION C-C

(WING 2 SHOWN, WING 3 SIMILAR)

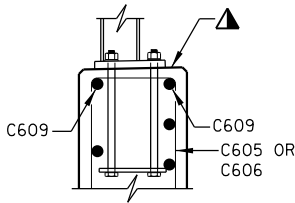
LEGEND

☆ OPTIONAL CONST. JOINT KEYWAY FORMED BY BEVELED 2" x 6". (18" R.M.W. AT B.F. AND 3/4" "V" GROOVE AT F.F. IF JOINT IS USED)

▲ SLOPE SAME AS SUPERSTRUCTURE. (ELEVATION IS GIVEN AT TOP OF WING AT B.F. POINT)

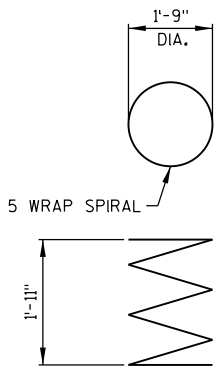
W1 = WING 1, W2 = WING 2, W3 = WING 3, W4 = WING 4

** ■ ● FOR SYMBOL DESCRIPTION, SEE SHEET 4.

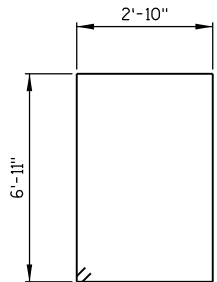


PART SECTION
AT TOP OF WING

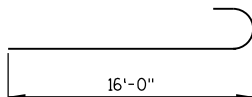
(SHOWING RAIL POST ANCHORAGE)



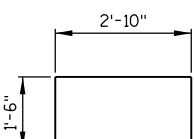
A401



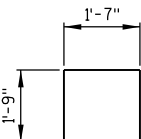
A503



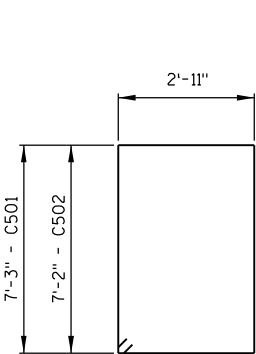
A805



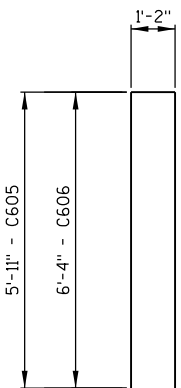
A508



A409



C501 & C502



C605 & C606

STATE PROJECT NUMBER

5307-00-72

BILL OF BARS

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

MARK	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
NON-COATED BARS					TOTAL WEIGHT = 6,240 LBS
A401	12	28-0	X		ABUTMENT BODY - PILES VERT.
A402	24	2-3			ABUTMENT BODY - PILES VERT.
A503	106	20-2	X		ABUTMENT BODY VERT.
A604	24	42-2			ABUTMENT BODY HORIZ.
A805	32	16-11	X		ABUTMENT BODY HORIZ.
A606	16	16-0			ABUTMENT BODY HORIZ.
A407	6	8-6			ABUTMENT BODY HORIZ.
A508	18	5-7	X		ABUTMENT BODY VERT.
A409	48	4-11	X		ABUTMENT BODY - BTWN BEAM SEATS VERT.
A410	32	4-6			ABUTMENT BODY - BTWN BEAM SEATS HORIZ.
COATED BARS					TOTAL WEIGHT = 4,730 LBS
C501	20	21-0	X		WINGWALL BODY - WINGS 1 & 4 VERT.
C502	20	20-10	X		WINGWALL BODY - WINGS 2 & 3 VERT.
C703	38	12-1			WINGWALL BODY - B.F. HORIZ.
C504	36	12-4			WINGWALL BODY - F.F. HORIZ.
C605	52	12-8	X		WINGWALL - F.F. & B.F. VERT.
C606	36	13-6	X		WINGWALL - F.F. & B.F. VERT.
C407	36	7-9			WINGWALL - F.F. & B.F. HORIZ.
C408	34	15-8			WINGWALL - F.F. & B.F. HORIZ.
C609	8	15-8			WINGWALL - F.F. & B.F. - TOP HORIZ.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-129			
DRAWN BY		MJK	PLANS CK'D. MSK
ABUTMENT DETAILS		SHEET 5 OF 11	

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

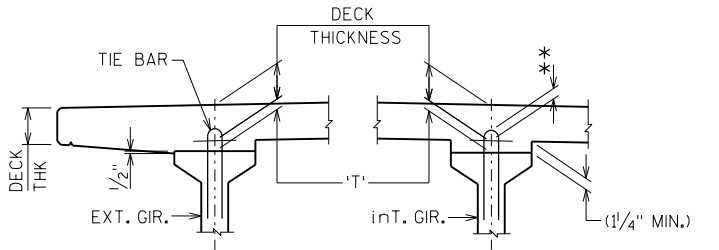
THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS.

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF)
ASTM A497 MAY BE SUBSTITUTED FOR THE STIRRUP
REINFORCEMENT SHOWN, UPON APPROVAL OF THE
STRUCTURES DEVELOPMENT SECTION.

BEND EACH END OF #4 STIRRUPS $4\frac{1}{2}$ " AND #5 STIRRUPS 6".

FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE
"STEEL DIAPHRAGM" SHEET.

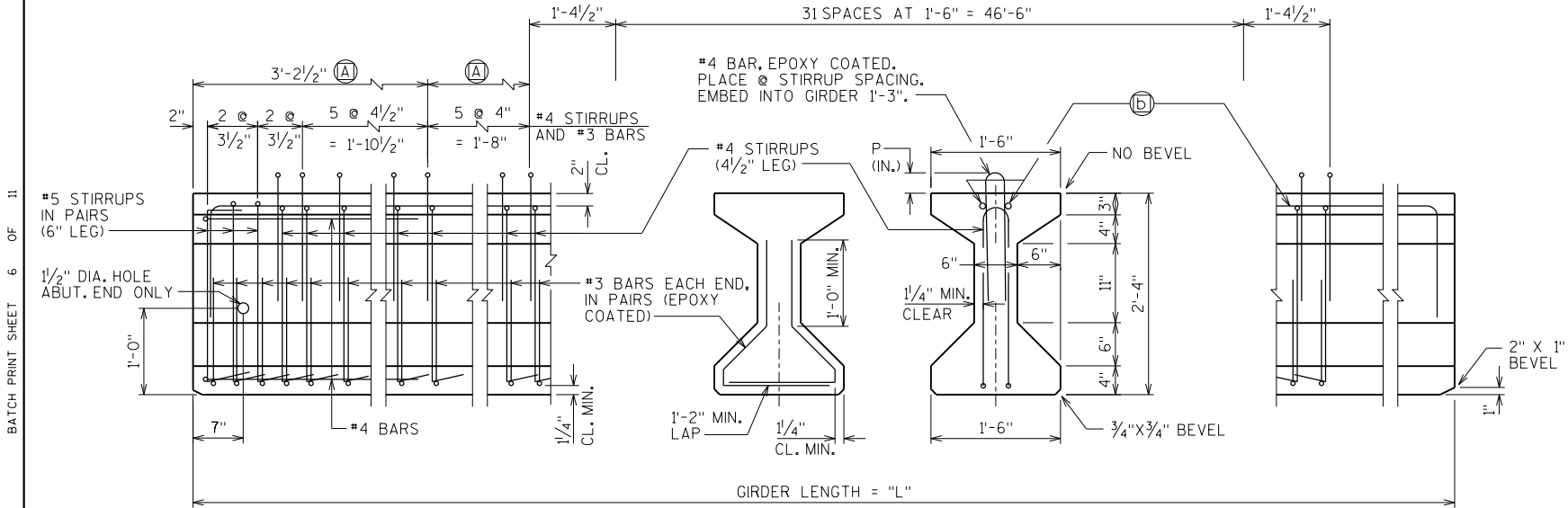


IF 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR, THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR, ** IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
+ DEAD LOAD DEFLECTION
- DECK THICKNESS

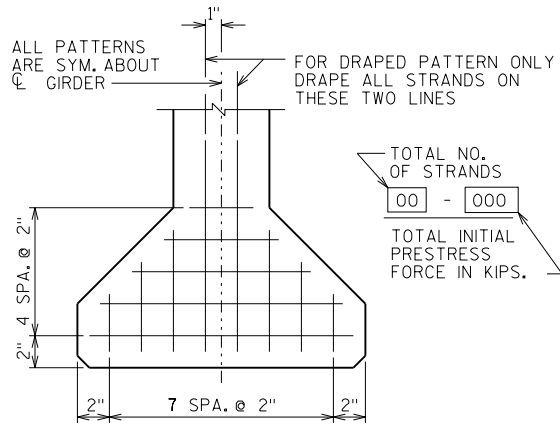
= HAUNCH HEIGHT 'T'

NOTE: AN AVERAGE HAUNCH ('T') OF 2 1/2" WAS USED IN THE QUANTITY
"CONCRETE MASONRY BRIDGES".



Ⓐ DETAIL TYP. AT EACH END

2 - no. 4 BARS BEND DOWN 16 BAR DIA. AT ENDS



The diagram shows a rectangular reinforced concrete girder with a width of 1'-6" and a length of 3'-0". The reinforcement includes #4 bars at the top and bottom. The top reinforcement is shown as a single bar, while the bottom reinforcement is shown as multiple bars. The diagram also indicates the placement of stirrups and the development length of the bars.

DEAD LOAD DEFL.

TOP OF GIRDER BEFORE DECK IS POURED.

TOP OF GIRDER AFTER DECK, SIDEWALKS AND PARAPET ARE POURED.

1/10 PT.

2/10 PT.

3/10 PT.

4/10 PT.

5/10 PT.

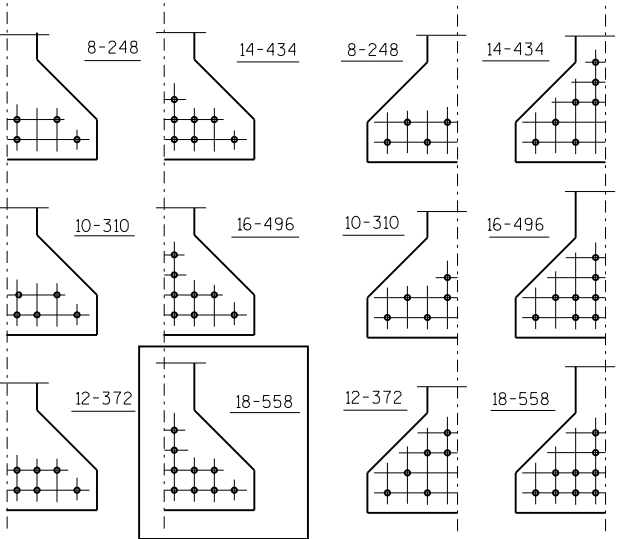
Diagram illustrating the profile of a draped strand, showing dimensions and key points:

- END OF GIRDER**: The left vertical boundary.
- 1" A"**: Vertical dimension from the bottom of the girder to the top of the strand at the left end.
- CENTER OF GRAVITY OF DRAPED STRANDS**: The point on the strand profile where the vertical distance from the bottom of the girder is labeled **1" B"**.
- HOLD DOWN POINT**: The point where the strand is anchored to the bottom of the girder.
- 1/4 PT. (0.25 L)**: Horizontal distance from the center of gravity to the hold down point.
- SYM ABOUT MIDSPAN OF GIRDER**: A vertical dashed line indicating the axis of symmetry.
- 1" C"**: Vertical dimension from the bottom of the girder to the top of the strand at the right end.
- BOTTOM OF GIRDER**: The horizontal baseline.

*THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOBSITE PLACEMENT.

SPAN	CAMBER (IN.) *
1	1.78

THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.



UNDRAPED PATTERN

0.5"φ STRANDS

* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

[illegible]

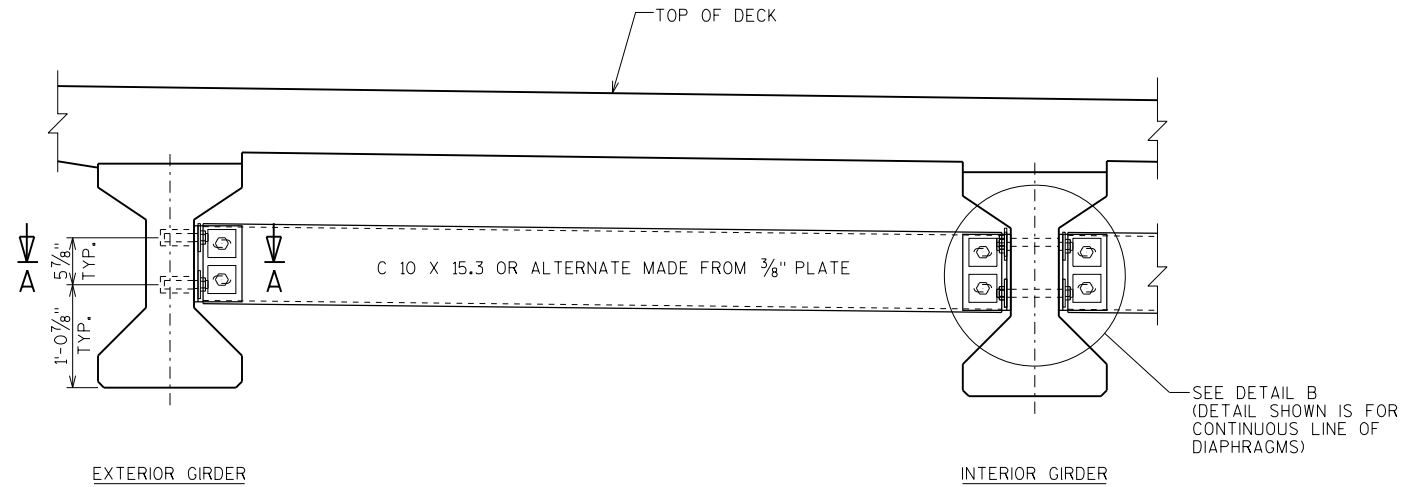
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-33-129	
		DRAWN BY	MJK PLANS CK'D. MSK
28" PRESTRESSED GIRDER DETAILS		SHEET 6 OF 11	

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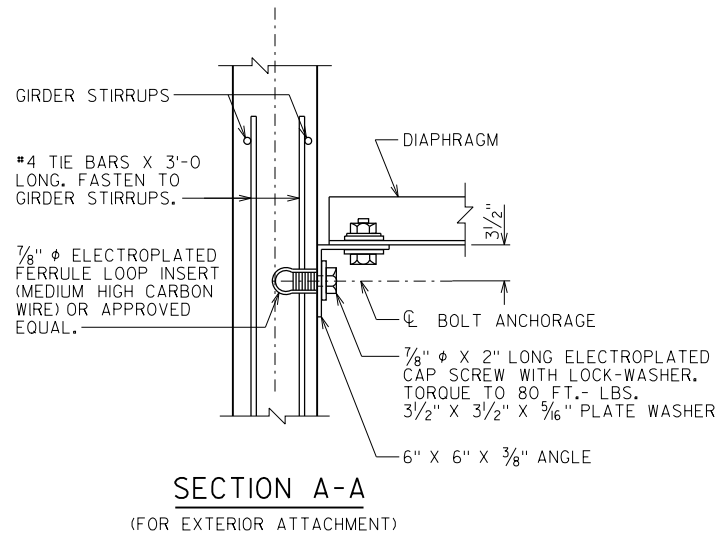
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BATCH PRINT SHEET 7 OF 11

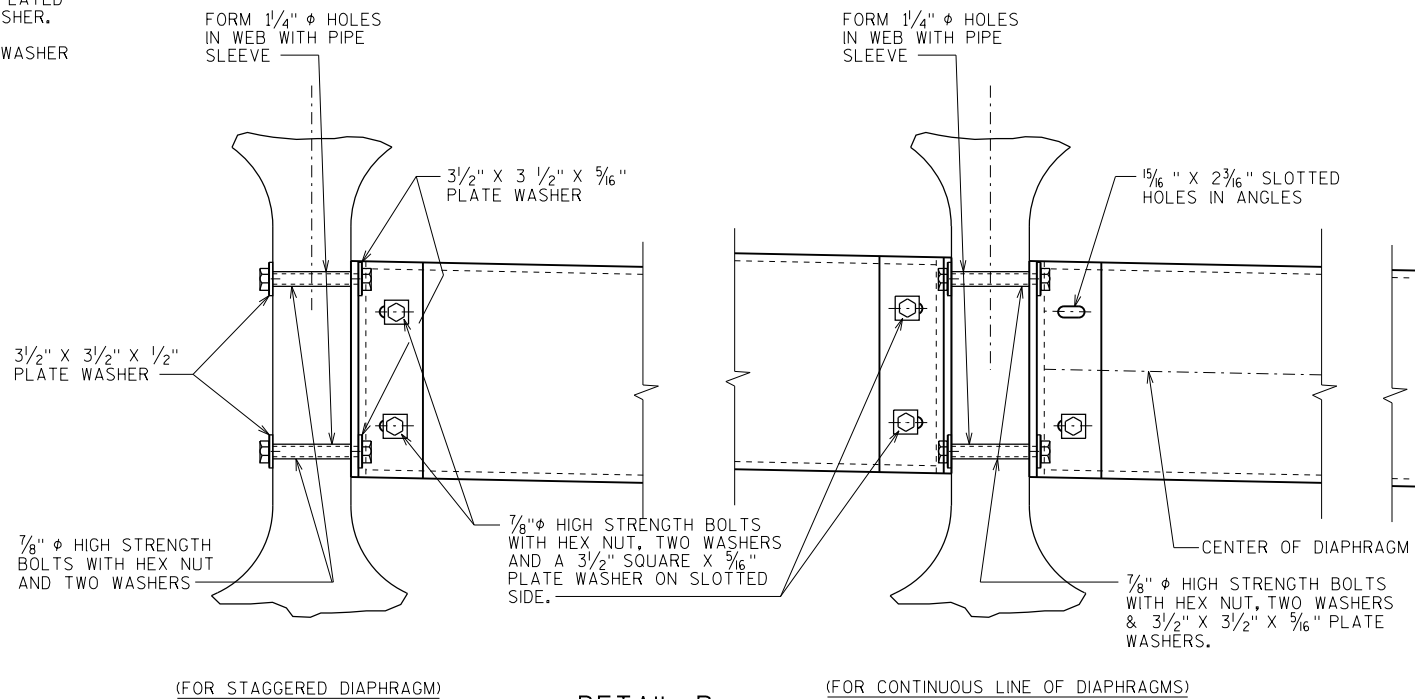
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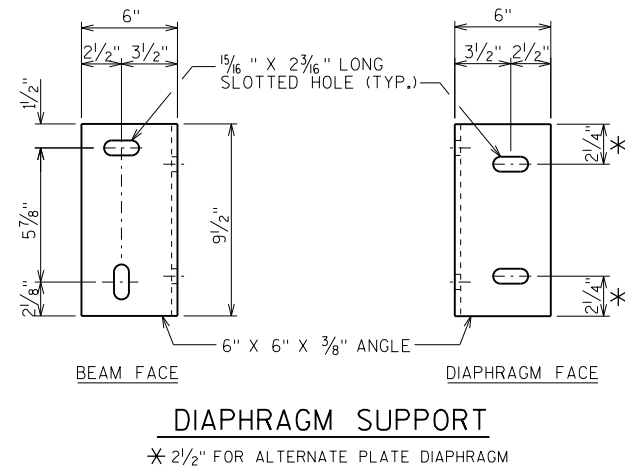
PART TRANSVERSE SECTION AT DIAPHRAGM



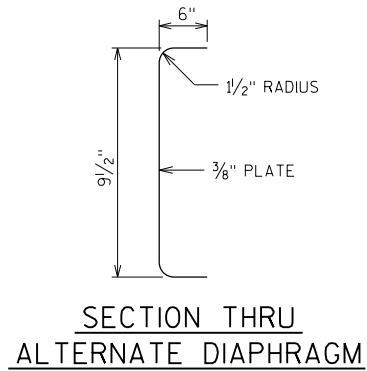
SECTION A-A
(FOR EXTERIOR ATTACHMENT)



DETAIL B



DIAPHRAGM SUPPORT



SECTION THRU
ALTERNATE DIAPHRAGM

NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-33-129", EACH.

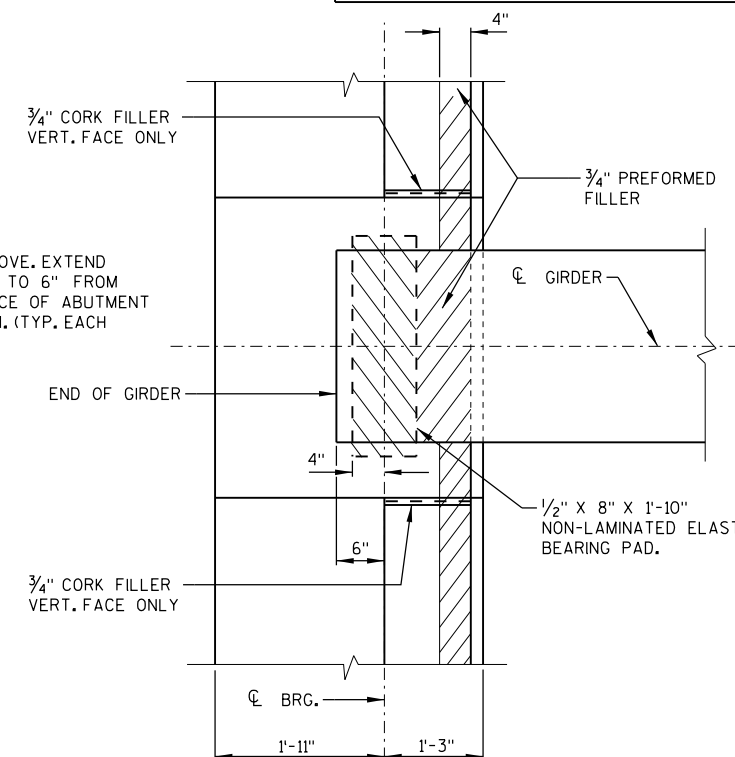
EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36. ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE 1.

ALL DIAPHRAGM STRUCTURAL STEEL SHOWN SHALL BE HOT-DIPPED GALVANIZED. ALL BOLTS, NUTS AND WASHERS SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C. GALVANIZED NUTS SHALL BE TAPPED OVERSIZED IN ACCORDANCE WITH THE REQUIREMENTS OF ASTM A563 AND SHALL MEET THE REQUIREMENTS OF SUPPLEMENTARY REQUIREMENT S1 OF ASTM A563, LUBRICANT AND TEST FOR COATED NUTS.

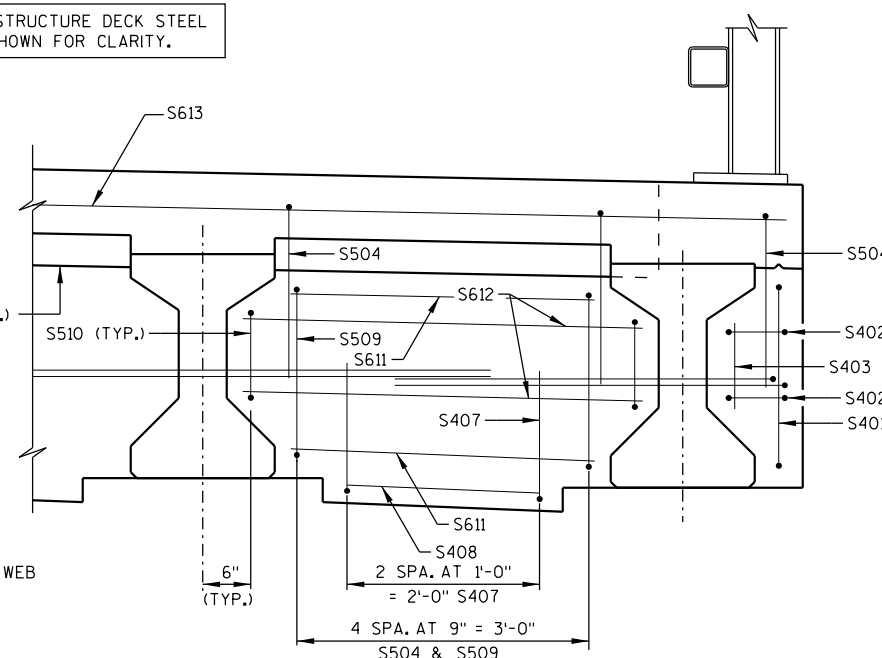
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-129			
DRAWN BY		MJK	PLANS CK'D. MSK
STEEL DIAPHRAGM			SHEET 7 OF 11

8

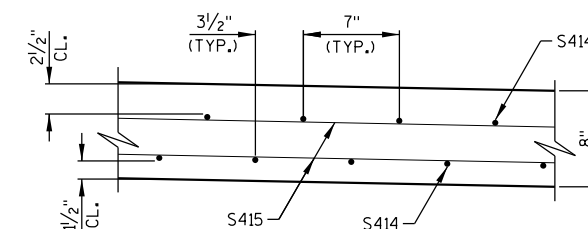


BEARING PAD DETAIL

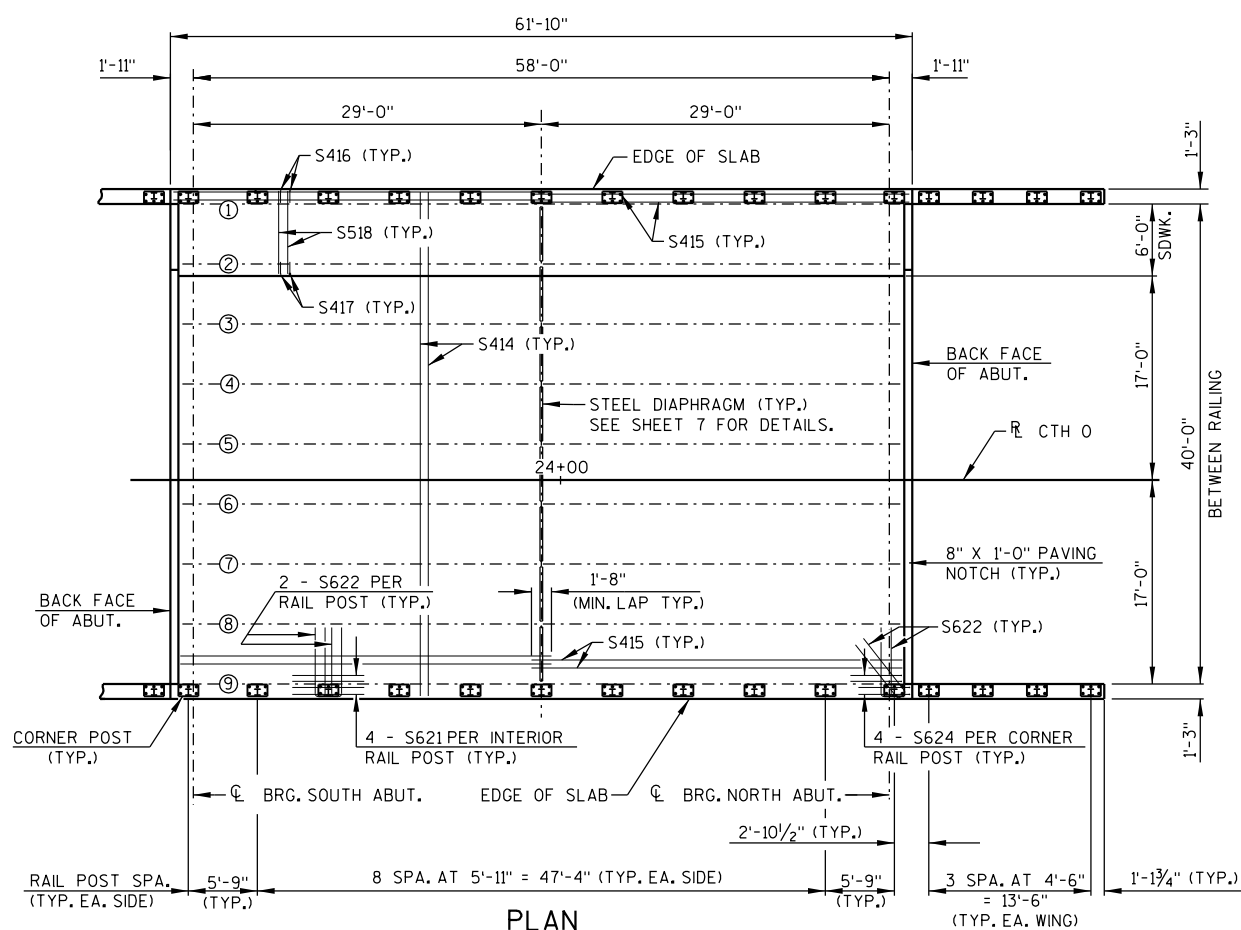
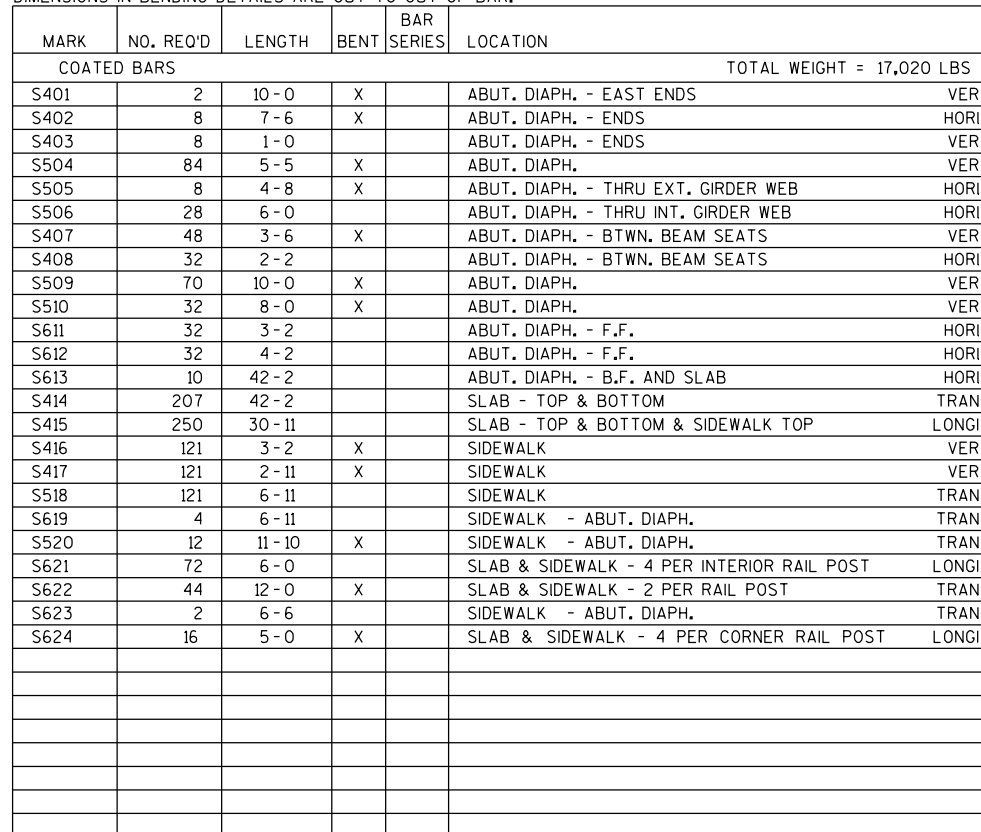
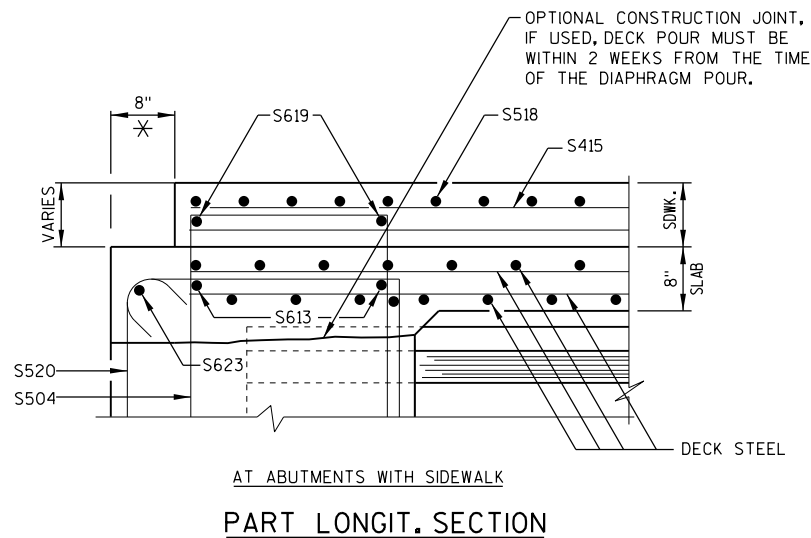
	C.L. BRG. S. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	C.L. BRG. N. ABUT.
EOD	914.74	914.77	914.80	914.82	914.85	914.88	914.91	914.94	914.97	915.00	915.03
GIR. 1	914.76	914.79	914.82	914.85	914.88	914.91	914.94	914.97	914.99	915.02	915.05
GIR. 2	914.86	914.89	914.92	914.95	914.98	915.01	915.04	915.07	915.09	915.12	915.15
GIR. 3	914.96	914.99	915.02	915.05	915.08	915.11	915.14	915.17	915.19	915.22	915.25
GIR. 4	915.06	915.09	915.12	915.15	915.18	915.21	915.24	915.27	915.29	915.32	915.35
GIR. 5	915.16	915.19	915.22	915.25	915.28	915.31	915.34	915.37	915.39	915.42	915.45
GIR. 6	915.18	915.21	915.24	915.27	915.30	915.33	915.36	915.39	915.41	915.44	915.47
GIR. 7	915.08	915.11	915.14	915.17	915.20	915.23	915.26	915.29	915.31	915.34	915.37
GIR. 8	914.98	915.01	915.04	915.07	915.10	915.13	915.16	915.19	915.21	915.24	915.27
GIR. 9	914.88	914.91	914.94	914.97	915.00	915.03	915.06	915.09	915.11	915.14	915.17
FOD	914.86	914.89	914.92	914.94	914.97	915.00	915.03	915.06	915.09	915.12	915.15



(LOOKING NORTH AT NORTH ABUTMENT, SOUTH ABUTMENT SIMILAR)



SECTION S-S



NO.	DATE	REVISION			BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION					
STRUCTURE		B-33-129			
		DRAWN BY	MJK	PLANS CK'D.	MSK
SUPERSTRUCTURE DETAILS				SHEET 9 OF 11	

- ① W6 x 25 WITH $1\frac{1}{8}$ " x $1\frac{1}{2}$ " HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE $1\frac{1}{4}$ " x $11\frac{3}{4}$ " x 1'-8" WITH $1\frac{5}{16}$ " x $1\frac{5}{8}$ " SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - $1\frac{1}{8}$ " DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16 " USE 1'-3" LONG. USE $10\frac{3}{4}$ " LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④ $\frac{5}{8}$ " x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH $1\frac{3}{16}$ " DIA. HOLES FOR ANCHOR BOLTS NO. 3.
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ $\frac{7}{8}$ " DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, $\frac{3}{16}$ " x $1\frac{5}{8}$ " x $1\frac{5}{8}$ " WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ $\frac{1}{2}$ " THK. BACK-UP PLATE WITH 2 - $\frac{7}{8}$ " x $1\frac{1}{2}$ " THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR $\frac{7}{8}$ " DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM $\frac{1}{4}$ " PLATE. PROVIDE "SLIDING FIT".
- ⑩ $\frac{3}{8}$ " x $3\frac{5}{8}$ " x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A $\frac{3}{8}$ " x $2\frac{5}{8}$ " x 2'-4" PLATE USED IN NO. 5, $\frac{3}{8}$ " x $3\frac{5}{8}$ " x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ $\frac{7}{8}$ " ϕ A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE $1\frac{5}{16}$ " x $1\frac{1}{4}$ " LONGIT. SLOTTED HOLES AT FIELD JOINTS AND $1\frac{5}{16}$ " x $2\frac{1}{4}$ " MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ $\frac{7}{8}$ " DIA. x $1\frac{1}{2}$ " LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- ⑬ $\frac{3}{8}$ " x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ $\frac{7}{8}$ " DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" ϕ HOLES IN TUBES NO. 5A FOR $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-33-129" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL $\frac{1}{8}$ TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO.2 AND CAULK AROUND PERIMETER OF PLATE NO.2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO.6 BLAST CLEANING BY SSPC SPECIFICATIONS.
10. WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO.3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH APPROVED TIE COAT AND TOP COAT.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE		B-33-129	
DRAWN BY		MJK	PLANS CK'D. MSK
TUBULAR STEEL RAILING TYPE M		SHEET 10 OF 11	



LOCATION MUST BE
SHOWN ON SHOP DRAWINGS



NOTE: CONNECTIONS AT LOWER RAILS SHOWN.
CONNECTIONS AT TOP RAIL SIMILAR.



THREE BEAM RAIL ATTACHMENT



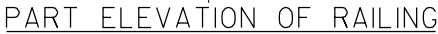
THREE BEAM RAIL ATTACHMENT



AT RAIL TO DECK CONNECTION



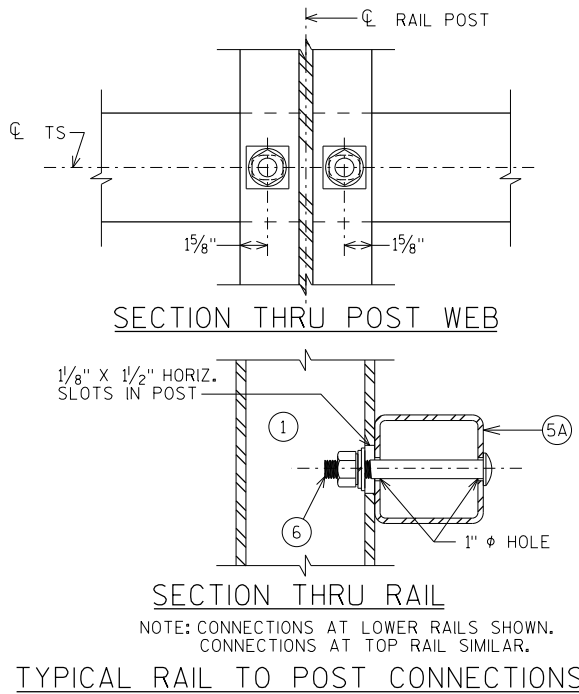
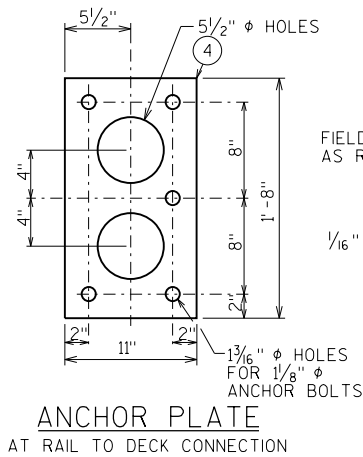
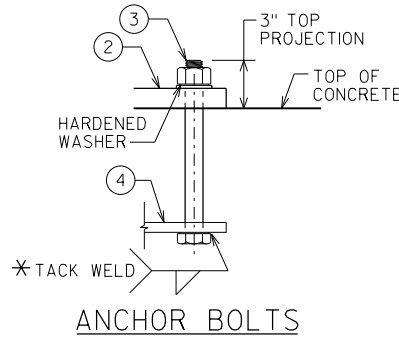
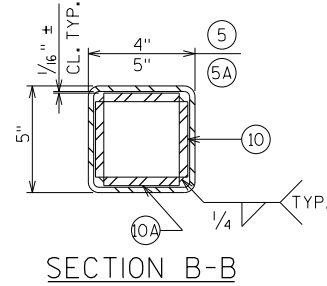
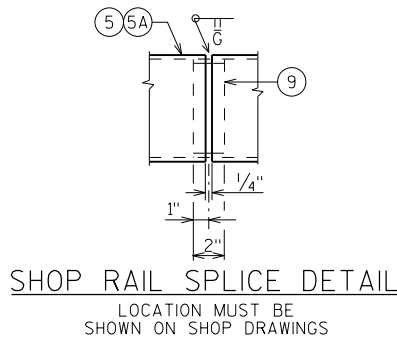
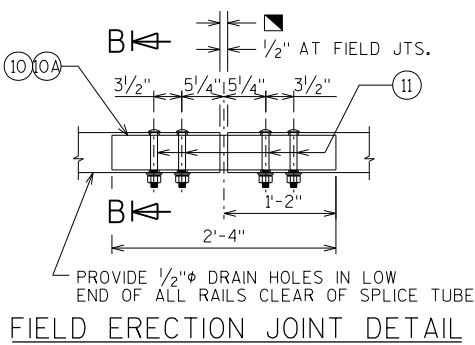
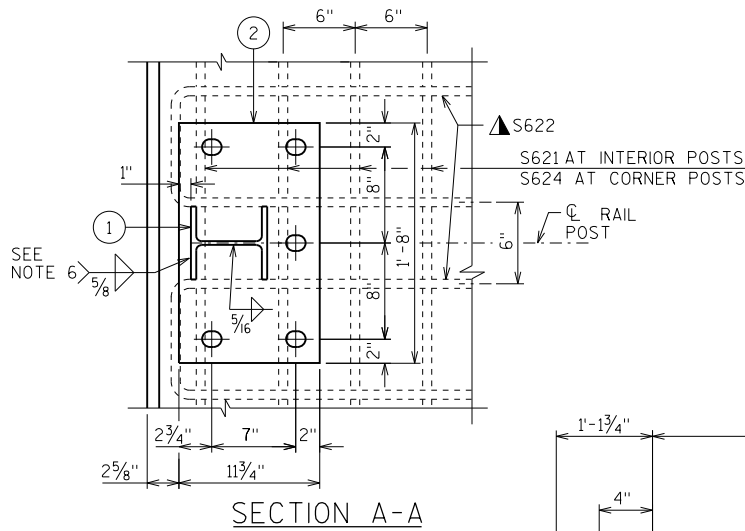
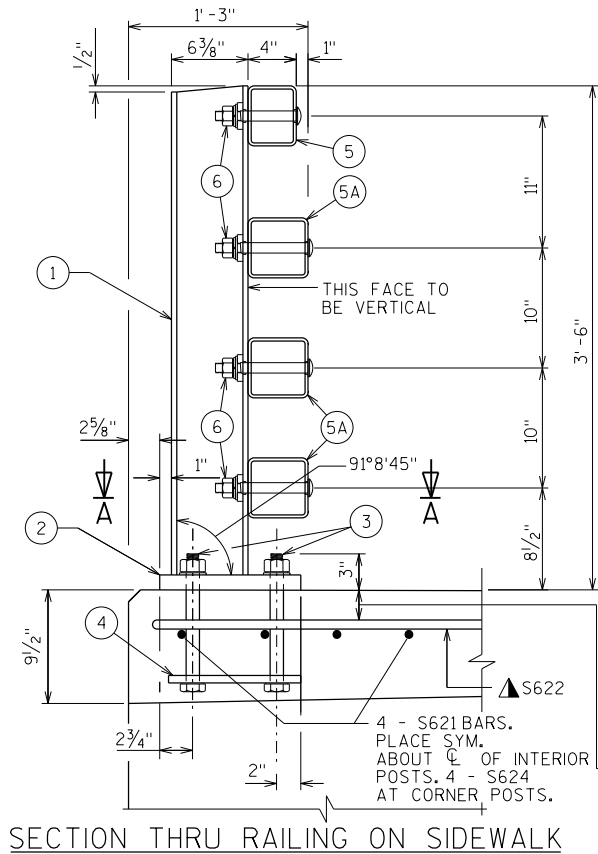
AT BEAM GUARD ATTACHMENT



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BATCH PRINT SHEET 11 OF 11



LEGEND

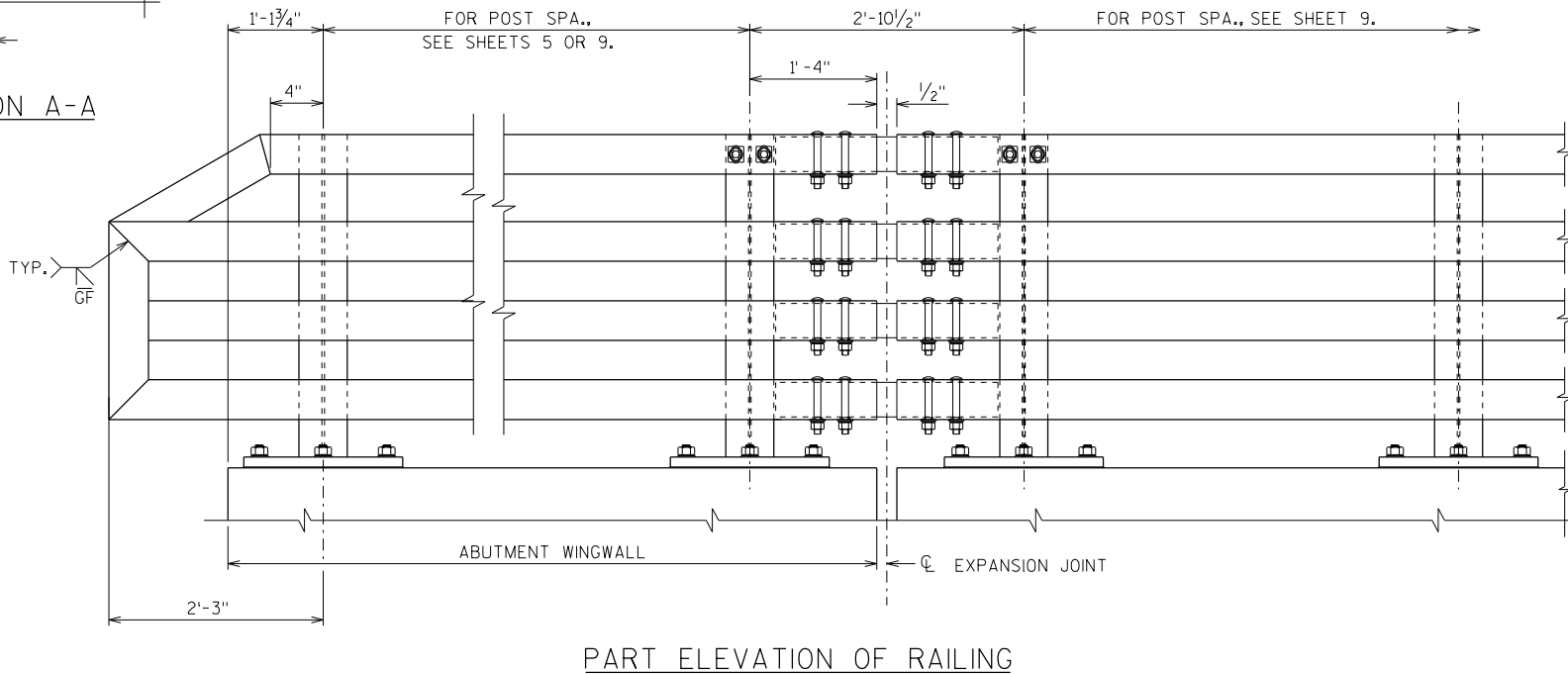
- W6 x 25 with 1/8" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- PLATE 1/4" x 11 3/4" x 1'-8" WITH 1 5/16" x 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ASTM A449 - 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/16" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 5A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" x 1 5/4" x 1 5/4" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5, 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- 7/8" phi A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16" x 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 5/16" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.

GENERAL NOTES

- BID ITEM SHALL BE "RAILING TUBULAR TYPE M MODIFIED B-33-129" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
- WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH APPROVED TIE COAT AND TOP COAT.
- THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).
- PLACE FIRST BOTTOM LONGITUDINAL BAR CLEAR OF DRIP GROOVE.

▲ TIE TO TOP MAT OF STEEL. ROTATE S622 BARS AT CORNER POSTS TO FIT.

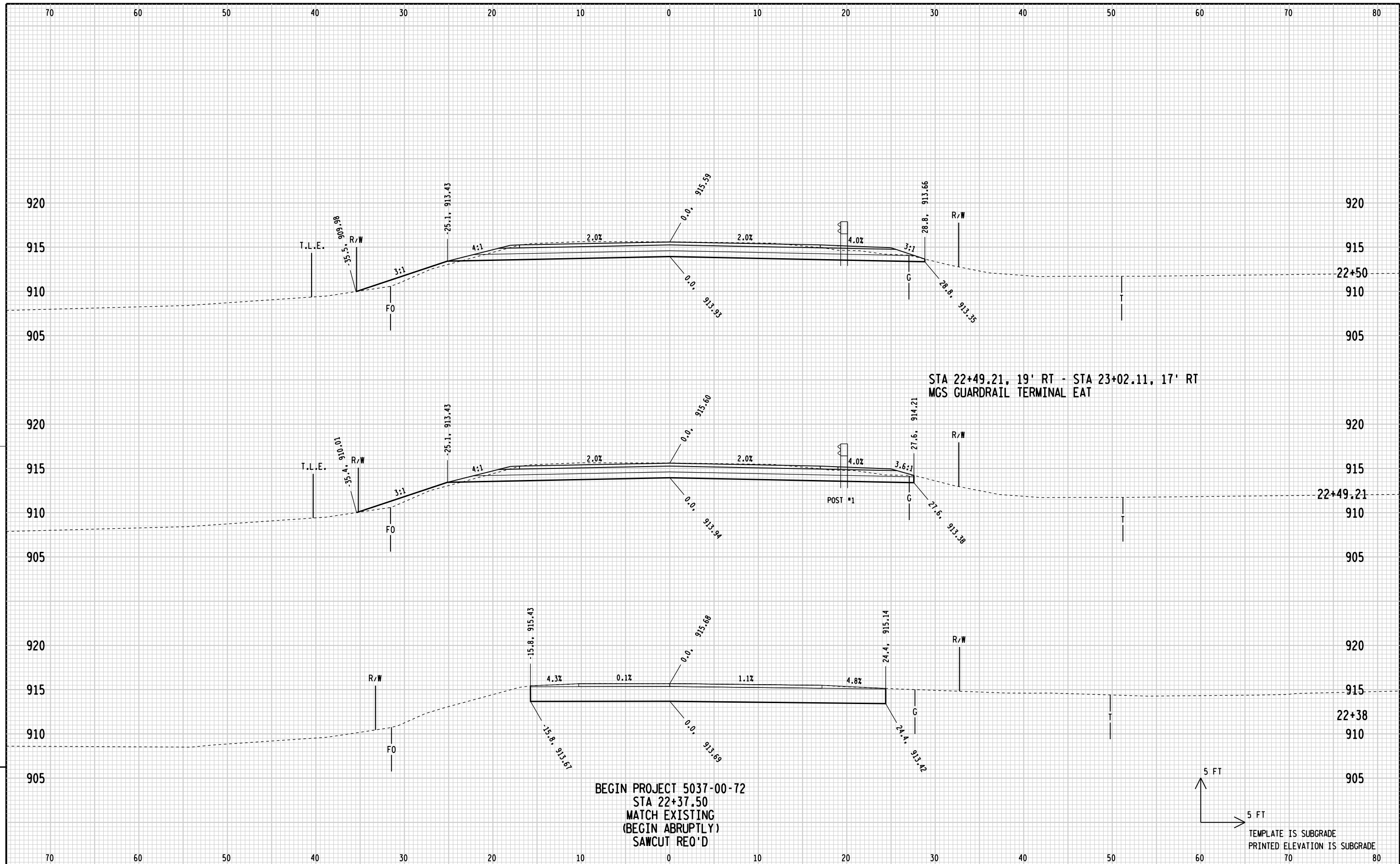
* FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTER ANCHOR PLATE IS IN POSITION IF REQ'D. FOR CONSTRUCTIBILITY.

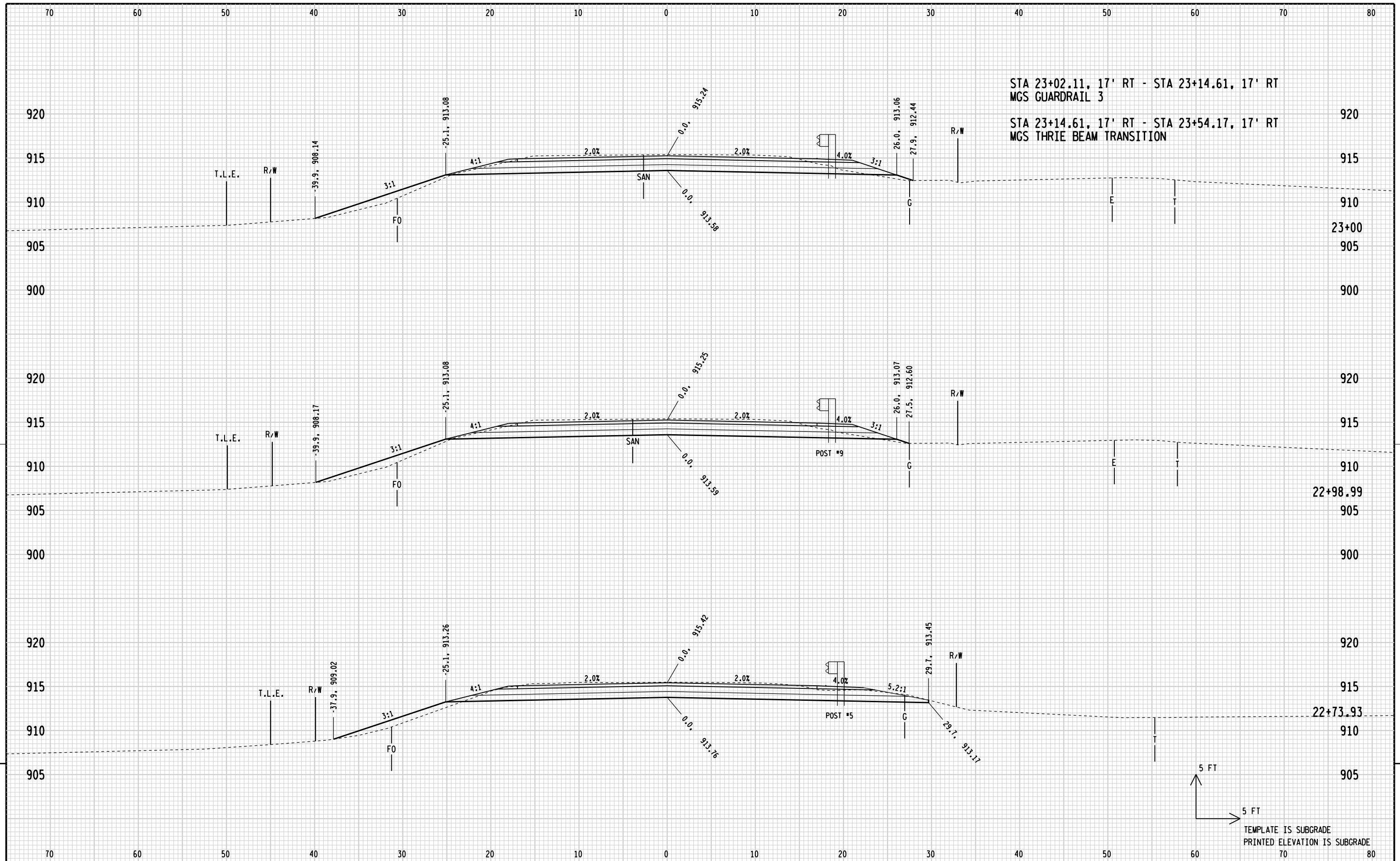


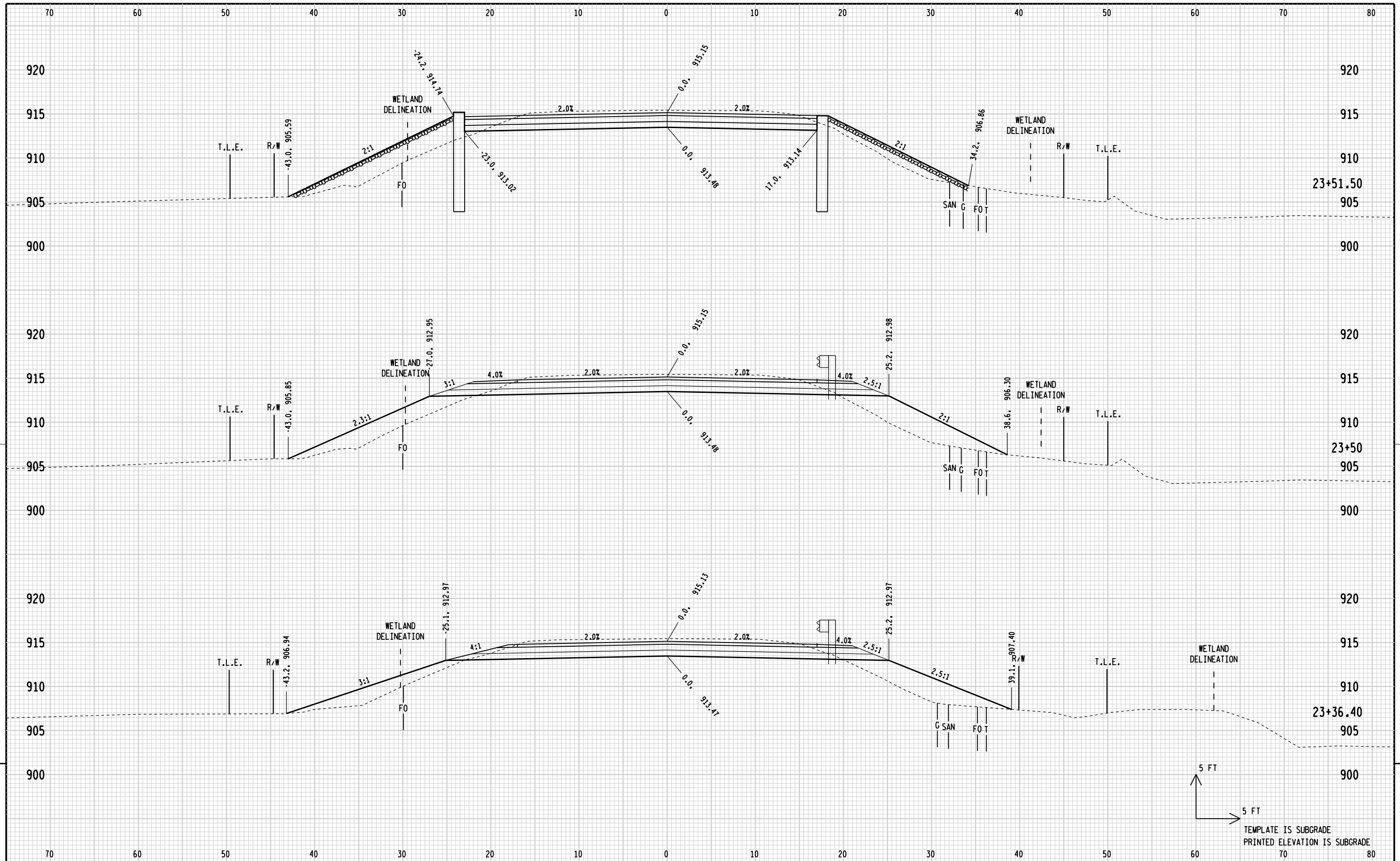
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-33-129			
DRAWN BY		MJK	PLANS CK'D. MSK
TUBULAR STEEL RAILING TYPE M MODIFIED		SHEET 11 OF 11	

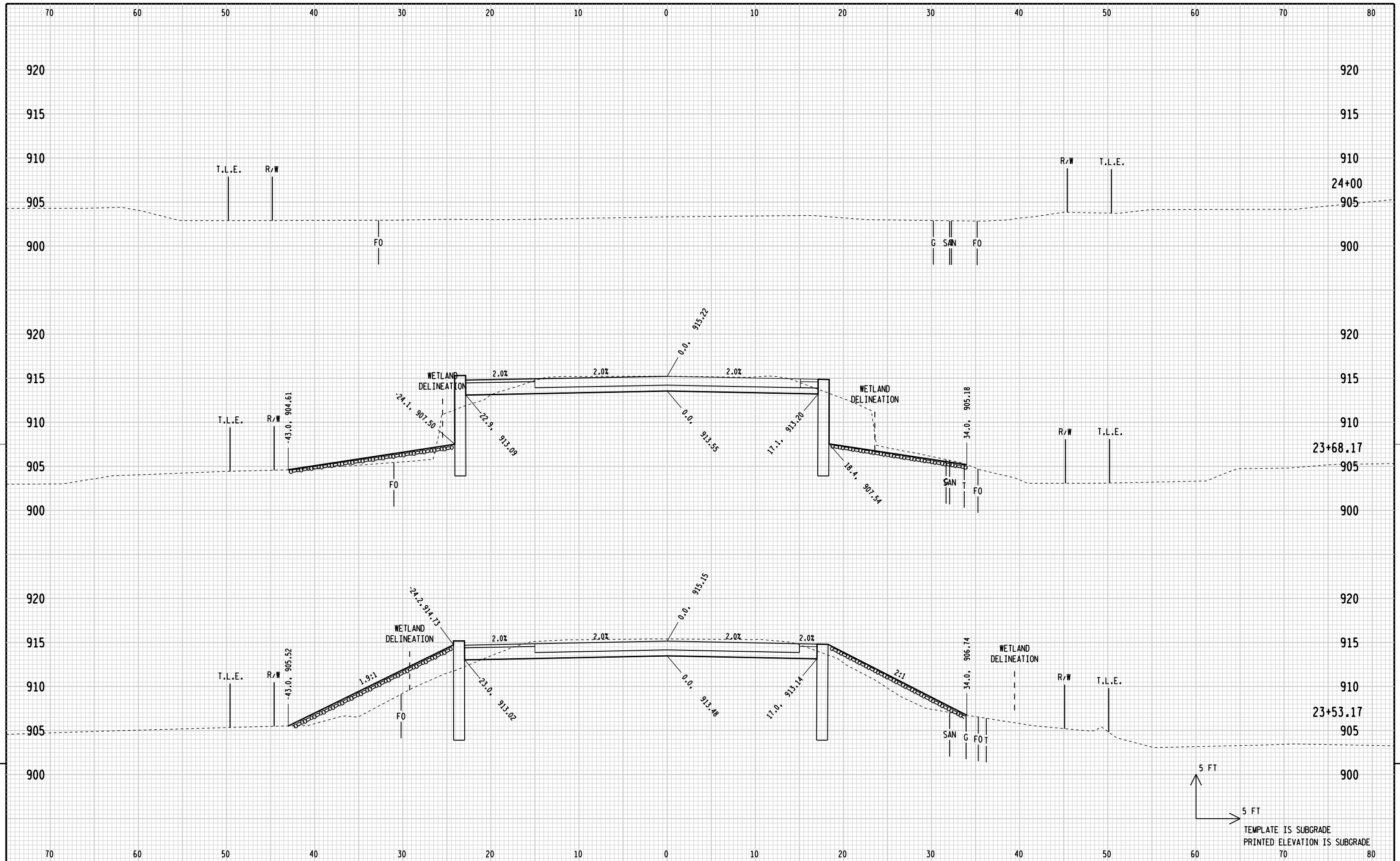
STATION	Real Station	Distance	AREA (SF)						Incremental Vol (CY) (Unadjusted)						Cumulative Vol (CY)								Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut 1.00	Expanded Fill 1.25	Expanded Marsh Backfill 1.50	Expanded Rock 1.10	Expanded EBS Backfill 1.30	Reduced Marsh in Fill 0.60	Reduced EBS In Fill 0.80		
Note 1	Note 2	Note 3	Note 3	Note 3	Note 3	Note 1	Note 2	Note 3	Note 3	Note 3	Note 3	Note 1	Note 1	Note 4	Note 5	Note 6	Note 7	Note 8					
22+37.50	2238		87.6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
22+49.21	2249	11	75.16	0	4.61	0	0	0	15	0	1	0	0	0	15	1	0	0	0	0			
22+50.00	2250	1	74.99	0	4.73	0	0	0	3	0	0	0	0	0	18	1	0	0	0	0			
22+73.93	2274	24	79.71	0	8.37	0	0	0	69	0	6	0	0	0	87	9	0	0	0	0			
22+98.98	2299	25	71.86	0	9.14	0	0	0	70	0	8	0	0	0	157	19	0	0	0	0			
23+00.00	2300	1	71.48	0	9.91	0	0	0	3	0	0	0	0	0	160	19	0	0	0	0			
23+36.40	2336	36	72.99	0	54.2	0	0	0	96	0	43	0	0	0	256	73	0	0	0	0			
23+50.00	2350	14	70.42	0	66.78	0	0	0	37	0	31	0	0	0	293	112	0	0	0	0			
23+51.50	2352	2	69.69	0	59.25	0	0	0	5	0	5	0	0	0	299	118	0	0	0	0			
23+53.17	2353	1	68.92	0	62.82	0	0	0	3	0	2	0	0	0	301	120	0	0	0	0			
23+68.17	2368	15	95.5	0	16.74	0	0	0	46	0	22	0	0	0	347	148	0	0	0	0			
South Approach Earthwork Totals									350	0	120	0	0	0									

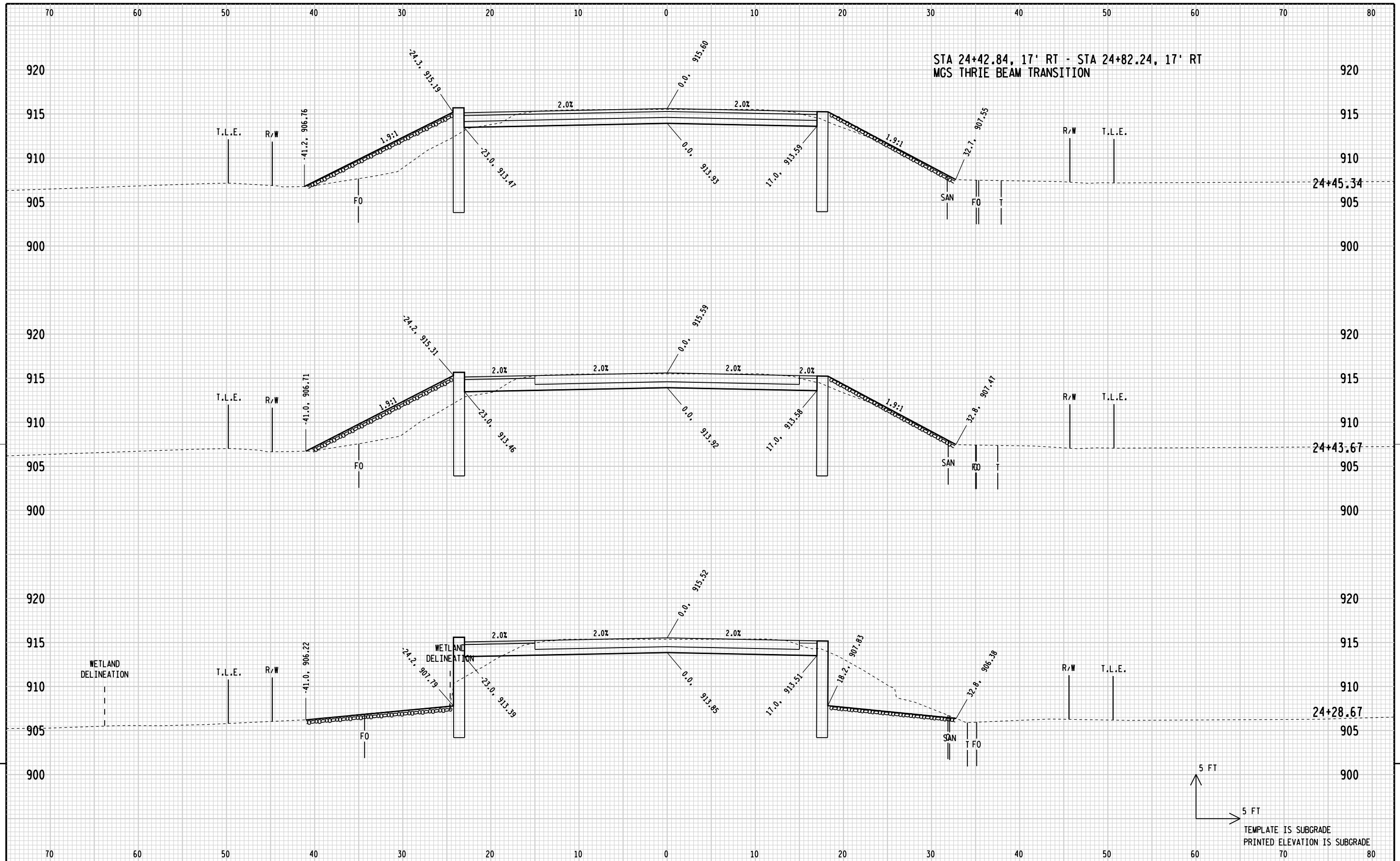
STATION	Real Station	Distance	AREA (SF)						Incremental Vol (CY) (Unadjusted)						Cumulative Vol (CY)								Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Expanded Cut 1.00	Expanded Fill 1.25	Expanded Marsh Backfill 1.50	Expanded Rock 1.10	Expanded EBS Backfill 1.30	Reduced Marsh in Fill 0.60	Reduced EBS In Fill 0.80		
Note 1	Note 2	Note 3	Note 3	Note 3	Note 3	Note 1	Note 2	Note 3	Note 3	Note 3	Note 3	Note 1	Note 1	Note 4	Note 5	Note 6	Note 7	Note 8					
24+28.67	2429		95.97	0	8.37	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
24+43.67	2444	15	58.12	0	49.44	0	0	0	16	0	14	0	0	0	16	17	0	0	0	0	-1		
24+45.34	2445	1	58.96	0	45.15	0	0	0	3	0	1	0	0	0	19	18	0	0	0	0	1		
24+50.00	2450	5	62.51	0	67.03	0	0	0	11	0	10	0	0	0	30	31	0	0	0	0	-1		
24+60.34	2460	10	62.18	0	66.84	0	0	0	23	0	25	0	0	0	53	62	0	0	0	0	-9		
24+97.91	2498	38	57.24	0	71.7	0	0	0	84	0	97	0	0	0	137	184	0	0	0	0	-47		
25+00.00	2500	2	57.06	0	71.26	0	0	0	4	0	5	0	0	0	142	191	0	0	0	0	-49		
25+23.12	2523	23	60.33	0	66.28	0	0	0	50	0	59	0	0	0	192	264	0	0	0	0	-72		
25+50.00	2550	27	56.96	0	68.5	0	0	0	59	0	67	0	0	0	250	348	0	0	0	0	-98		
25+62.00	2562	12	55.1	0	47.13	0	0	0	25	0	26	0	0	0	275	380	0	0	0	0	-105		
26+00.00	2600	38	0.7	0	34.57	0	0	0	40	0	57	0	0	0	315	452	0	0	0	0	-137		
26+50.00	2650	50	2.04	0	0.04	0	0	0	3	0	32	0	0	0	318	492	0	0	0	0	-170		
North Approach Earthwork Totals									320	0	400	0	0	0									

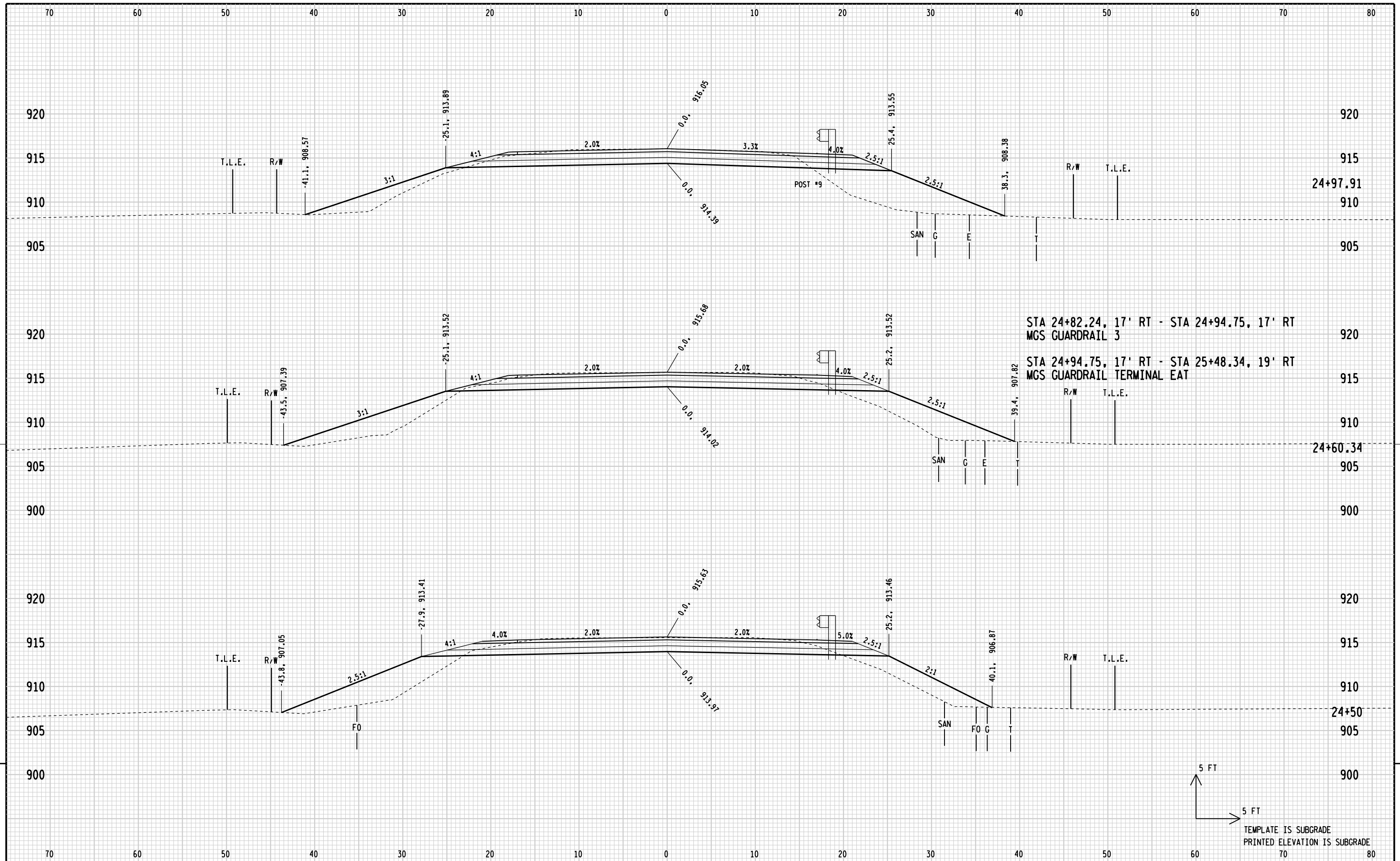


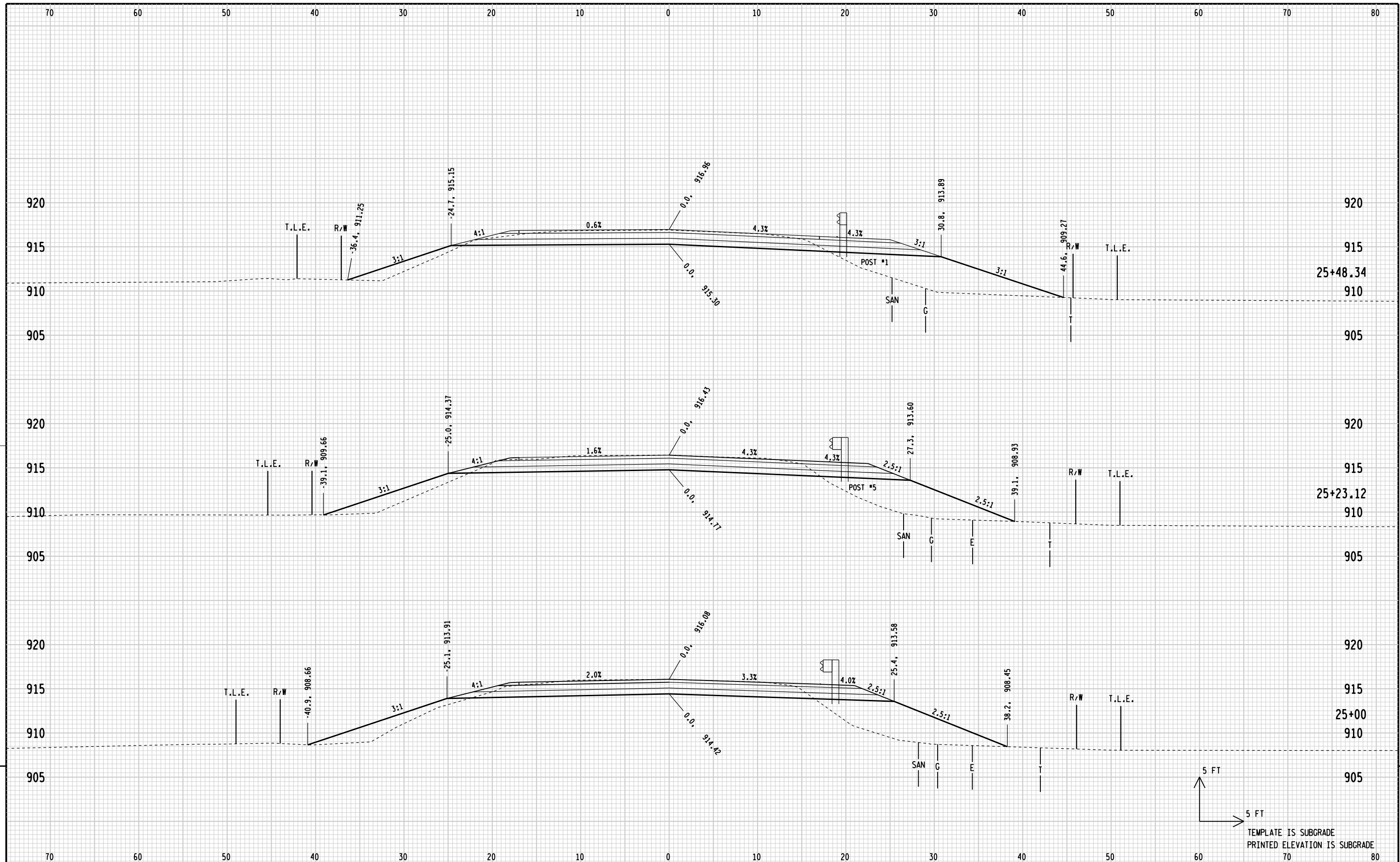


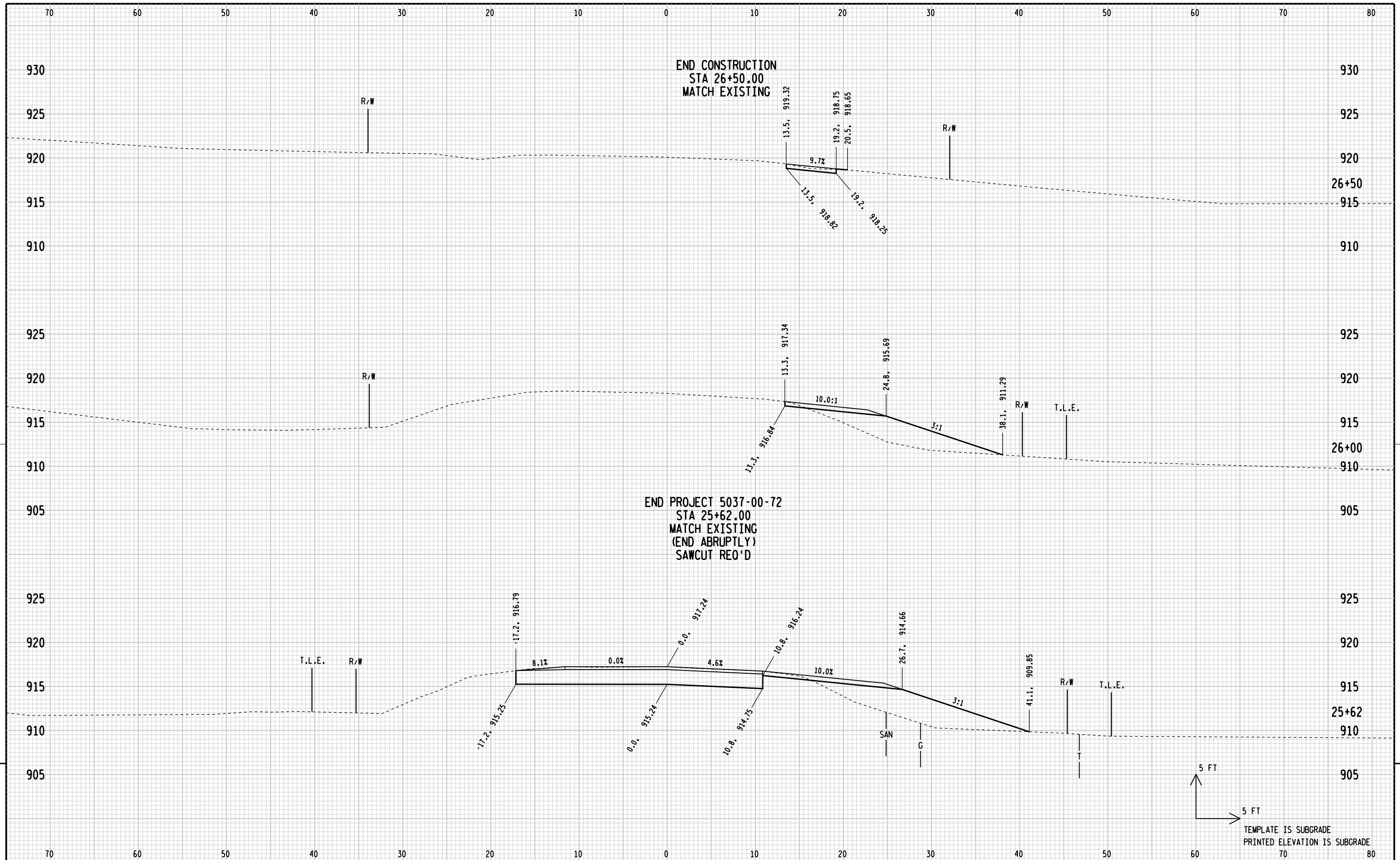












STATE PROJECT NUMBER:5307-00-72	HWY:CTH 0	COUNTY:LAFAYETTE	CROSS SECTIONS: CTH 0	SHEET	E
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Wisconsin Department of Transportation

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