

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 594

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

N. 76TH STREET, CITY OF MILWAUKEE
GRANTOSA DRIVE TO FLORIST AVENUE
STH 181
MILWAUKEE COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
2140-13-70	WISC 2016306	1

STATE PROJECT NUMBER
2140-13-70



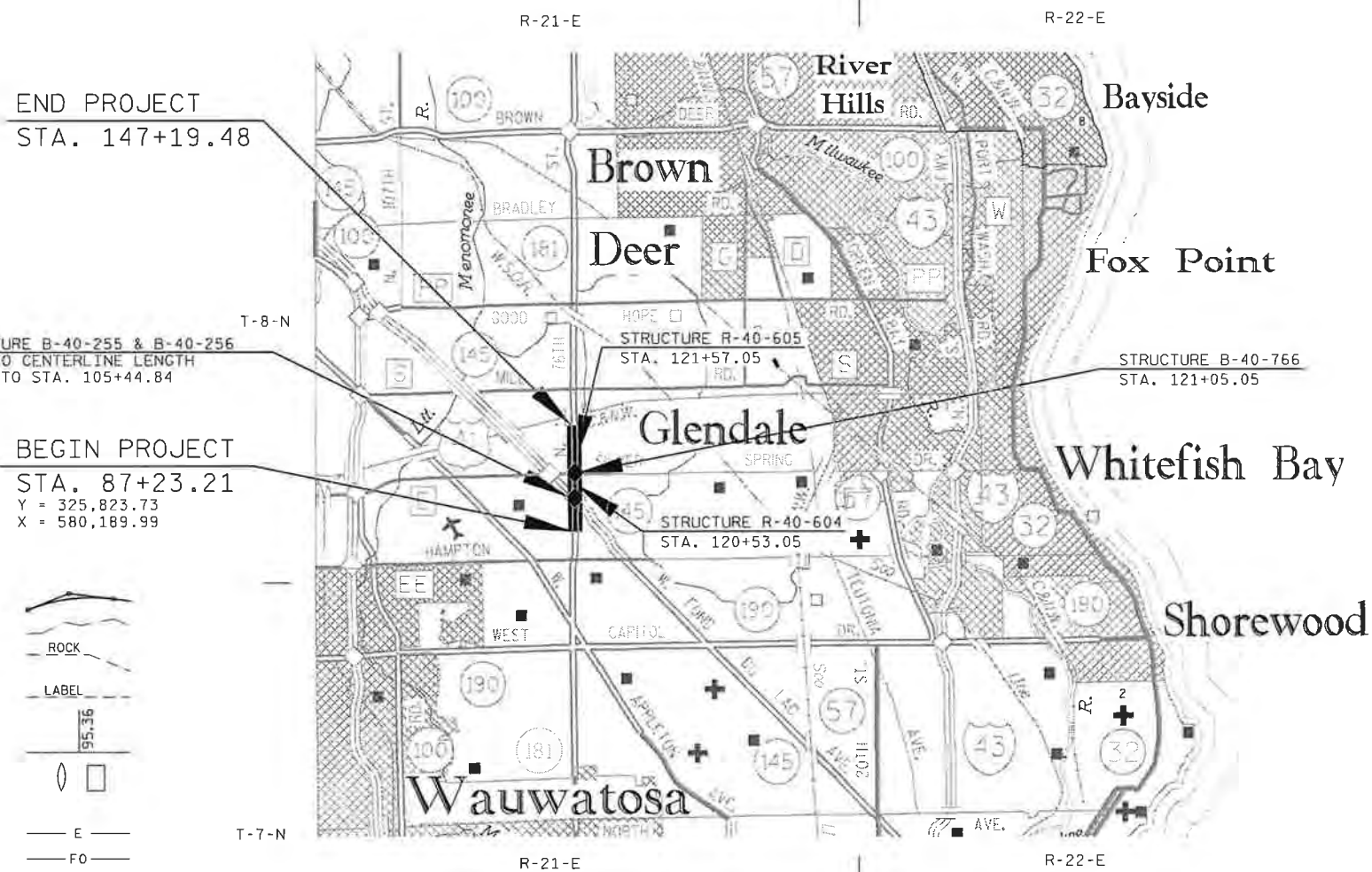
DESIGN DESIGNATION

A.A.D.T. 2018	35,700
A.A.D.T. 2038	39,100
D.H.V. 4.2%	3,871
D.D.	58/42
T.	5.3%
DESIGN SPEED	40 MPH
ESALS	6,314,500

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	---
LOT LINE	- - -
LIMITED HIGHWAY EASEMENT	L - - -
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
SLOPE INTERCEPT	- - -
REFERENCE LINE	---
EXISTING CULVERT	- - -
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	~ ~ ~
WOODED OR SHRUB AREA	~ ~ ~

PROFILE	
GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	---
CULVERT (Profile View)	---
UTILITIES	
ELECTRIC	---
FIBER OPTIC	---
GAS	---
SANITARY SEWER	---
STORM SEWER	---
TELEPHONE	---
WATER	---
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---



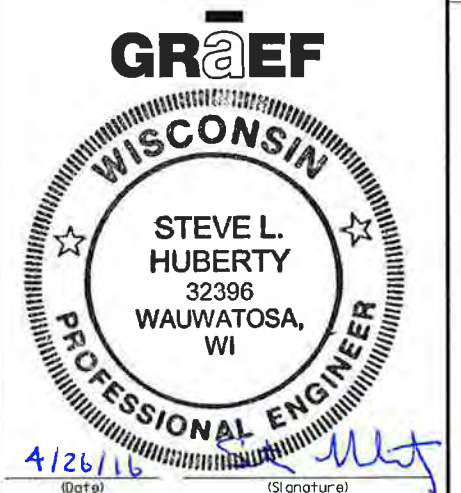
LAYOUT
SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 1.081 MI.

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), MILWAUKEE COUNTY, NAD 1983 (2007)

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 - NAVD88 (2007)

ORIGINAL PLANS PREPARED BY



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY	
Surveyor	EMCS
Designer	GRAEF
Project Manager	TRACI GENGLER
Regional Examiner	
Regional Supervisor	BEN ERUCHALA
C.O. Examiner	

APPROVED FOR THE DEPARTMENT
DATE: 4/26/16 [Signature]
(Signature)

E

GENERAL NOTES

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS INDICATED FOR REMOVAL BY THE ENGINEER.

THE EXACT LOCATION OF PRIVATE ENTRANCES IS TO BE DETERMINED IN THE FIELD BY THE ENGINEER.

ALL HOLES OR OPENINGS BELOW SUBGRADE RESULTING FROM THE ABANDONMENT OR REMOVAL OF EXISTING STRUCTURES OR FROM GRUBBING OF TREES OR STUMPS SHALL BE BACKFILLED WITH GRANULAR BACKFILL. BACKFILL GRANULAR WILL BE PAID FOR SEPARATELY UNDER THE BACKFILL GRANULAR BID ITEM.

ALL RADIUS DIMENSIONS FOR CURB & GUTTER ARE GIVEN TO THE FLANGE. ALL ELEVATIONS ALONG CURB & GUTTER ARE GIVEN TO THE FLANGE. OFFSETS NOTED ARE TO THE FLANGE OR EDGE OF LANE IF NO CURB, UNLESS OTHERWISE NOTED.

CONTRACTOR SHALL CONTACT SOUTHEASTERN WISCONSIN REGIONAL PLANNING COMMISSION (SEWRPC) BEFORE DISTURBING ANY PUBLIC SURVEY MONUMENTS. CONTACT JOHN WASHBURN AT (262) 547-6721 FOR MONUMENT RELOCATION PROCEDURES. CONTRACTOR SHALL ALSO CONTACT THOMAS LIPSKY AT WISDOT SOUTHEAST REGION AT (262) 548-6737.

THE LOCATION OF KNOWN EXISTING UTILITIES IN THE VICINITY OF THE PROJECT ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITIES IN THE AREA THAT ARE NOT SHOWN.

HMA PAVEMENT WHERE INDICATED ON THE PLANS, SHALL CONSIST OF LAYERS AS FOLLOWS, UNLESS OTHERWISE NOTED ON THE PLANS OR DIRECTED BY THE ENGINEER.

1¾" DEPTH	1¾" OF HMA PAVEMENT 4 MT 58-28 S AS THE UPPER LAYER
4" DEPTH	2¼" OF HMA PAVEMENT 3 MT 58-28 S AS THE LOWER LAYER 1¾" OF HMA PAVEMENT 4 MT 58-28 S AS THE UPPER LAYER
6" DEPTH	3½" OF HMA PAVEMENT 3 MT 58-28 S AS THE LOWER LAYER 2½" OF HMA PAVEMENT 4 MT 58-28 S AS THE UPPER LAYER

ALL EROSION CONTROL MEASURES SHALL BE ADJUSTED TO MEET FIELD CONDITIONS AT THE TIME OF CONSTRUCTION AND SHALL BE INSTALLED PRIOR TO ANY GRADING OR DISTURBANCE OF EXISTING SURFACE MATERIAL ON THE SITE.

SILT FENCE SHALL BE INSTALLED IN THE LOCATIONS SHOWN ON THE PLANS, OR AS DIRECTED BY THE ENGINEER.

ASPHALT AND CONCRETE DRIVEWAYS SHALL BE SAWCUT AT THE MATCH LINE AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY LOCAL MUNICIPAL UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

INLET PROTECTION IS REQUIRED AT ALL INLETS AS PER DETAIL OR AS DIRECTED BY THE ENGINEER.

REMOVAL OF EROSION CONTROL DEVICES IS INCLUDED IN THE COST OF THEIR RESPECTIVE BID ITEMS.

SIGNS IN CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE COVERED AS DIRECTED BY THE ENGINEER AND PAID FOR UNDER THE ITEM TRAFFIC CONTROL COVERING SIGNS.

TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

CONCRETE JOINTS SHALL MATCH ABUTTING PAVEMENT AND CURB AND GUTTER JOINTS UNLESS OTHERWISE DESIGNATED BY THE ENGINEER.

ALL TIE OR DOWEL BARS INSERTED INTO A HOLE DRILLED IN THE EXISTING CONCRETE SHALL BE PAID FOR UNDER THE ITEM "DRILLED PAVEMENT TIES" AND "DRILLED DOWEL BARS." ALL OTHER TIE OR DOWEL BARS INCORPORATED INTO NEW POURED CONCRETE SHALL BE INCIDENTAL TO THE APPROPRIATE ITEM.

THE LOCATIONS OF LONGITUDINAL JOINTS IN HMA PAVEMENT SHALL BE APPROVED BY THE ENGINEER.

STANDARD ABBREVIATIONS

AEW	APRON END WALL
AGG	AGGREGATE
BAD	BASE AGGREGATE DENSE
BM	BENCH MARK
C&G	CURB AND GUTTER
C/L	CENTER OR CONSTRUCTION LINE
CONC	CONCRETE
CP	CULVERT PIPE
CPCM	CULVERT PIPE CORRUGATED METAL
CPRC	CULVERT PIPE REINFORCED CONCRETE
CPRCHE	CULVERT PIPE REINFORCED CONCRETE HORIZONTAL ELLIPTICAL
CSCP	CORRUGATED STEEL CULVERT PIPE
CSPA	CORRUGATED STEEL PIPE ARCH
CSD	CONCRETE SURFACE DRAIN
CY	CUBIC-YARD
D	DEGREE OF CURVE
	DELTA
DISCH	DISCHARGE
FE	FIELD ENTRANCE
HERCP	HORIZONTAL ELLIPTICAL REINFORCED CONCRETE PIPE
HMA	HOT MIX ASPHALT
INV	INVERT
L	LENGTH OF CURVE
LHF	LEFT HAND FORWARD
LT	LEFT
MIN	MINIMUM
M/L	MATCHLINE
NB	NORTHBOUND
NC	NORMAL CROWN
NTS	NOT TO SCALE
PAVT	PAVEMENT
PB	PULL BOX
PC	POINT-OF-CURVE
PCC	POINT OF COMPOUND CURVE
PE	PRIVATE ENTRANCE
PI	POINT OF INTERSECTION
PLE	PERMANENT LIMITED EASEMENT
PT	POINT OF TANGENT
PVC	POINT OF VERTICAL CURVE
PVI	POINT OF VERTICAL INTERSECTION
PVT	POINT OF VERTICAL TANGENT
R	RADIUS OF CURVE
R/L	REFERENCE LINE
R/W	RIGHT OF WAY
RAD	RADIUS
RC	REVERSE CROWN
RCAEW	APRON ENDWALL FOR CULVERT PIPE REINFORCED CONCRETE
RCHES	REINFORCED CONCRETE HORIZONTAL ELLIPTICAL STORM SEWER
RCPSS	REINFORCED CONCRETE PIPE - STORM SEWER
REQD	REQUIRED
RHF	RIGHT HAND FORWARD
RO	RUN OFF LENGTH
RT	RIGHT
SALV	SALVAGED
SB	SIGNAL BASE
SDD	STANDARD DETAIL DRAWING
SE	SUPER ELEVATION
SF	SQUARE FOOT
STA	STATION
SY	SQUARE YARD
T	TANGENT LENGTH
TC	TOP OF CURB
TLE	TEMPORARY LIMITED EASEMENT

UTILITIES

WE ENERGIES (ELECTRIC)
SEND ALL CORRESPONDENCE TO:

MR. LATROY BRUMFIELD, PROJECT MANAGER
333 W. EVERETT STREET, A299
MILWAUKEE, WI 53203
(414)221-5617 / FAX: (414)221-2336
LATROY.BRUMFIELD@WE-ENERGIES.COM

CONSTRUCTION FIELD CONTACT:
MR. KEN FRANECKI
500 S. 16TH STREET
WEST ALLIS, WI 53214
(414) 944-5531; MOBILE (414) 939-1039
KENNETH.FRANECKI@WE-ENERGIES.COM

WE ENERGIES (GAS OPERATIONS)
SEND ALL CORRESPONDENCE TO:

MR. LATROY BRUMFIELD, PROJECT MANAGER
333 W. EVERETT STREET, A299
MILWAUKEE, WI 53203
(414)221-5617 / FAX: (414)221-2336
LATROY.BRUMFIELD@WE-ENERGIES.COM

CONSTRUCTION FIELD CONTACT:
MR. PAUL OSMANSKI
WE ENERGIES (GAS OPERATIONS)
500 S. 116TH STREET
WEST ALLIS, WI 53214
(414) 944-5796; MOBILE (414) 315-1278

WISDOT SIGNAL OPERATIONS
141 NW BARSTOW ST.
WAUKESHA, WI 53187-0798
(414) 750-2605

WISDOT SIGNALS
935 S 60TH STREET
WEST ALLIS, WI 53214
(414) 266-1170

WISDOT LIGHTING
MR. ERIC PEREA
WISDOT ELECTRICAL FIELD UNIT
141 NW BARSTOW STREET
WAUKESHA, WI 53187
(262) 574-5422

MR. RICK PODOLAK
AT&T WISCONSIN
304 S. DEWEY STREET, 4TH FLOOR
EAU CLAIRE, WI 53701
(715) 839-5565
RICK.T.PODOLAK@ATT.COM

MS. DEBRA JENSEN
MILWAUKEE METROPOLITAN SEWERAGE DISTRICT
260 W. SEEBOTH ST.
MILWAUKEE, WI 53204-1446
(414)225-2143
DJENSEN@MMSD.COMMR. JIM KOSTUCH

PAETEC BUSINESS SERVICES
13935 BISHOPS DRIVE
BROOKFIELD, WI 53005
(262) 792-7938
JAMES.KOSTUCH@WINDSTREAM.COM

MS. DEBBIE SADDLER
TELEPORT COMMUNICATIONS AMERICA
C/O NORTHWIND TECHNICAL
6070 N. FLINT ROAD
GLENDALE, WI 53209
(414) 459-3572; MOBILE (414) 651-0036
D.SADDLER@NORTHWINDTECH.COM

TIME WARNER CABLING ENGINEER
TIME WARNER CABLE
1320 N. DR. MARTIN LUTHER KING JR DRIVE
MILWAUKEE, WI 53212
(414) 277-4045
WIS.ENGINEERING@TWCABLE.COM

CITY OF MILWAUKEE - SEWER
MR. SAMIR AMIN
841 N. BROADWAY
MILWAUKEE, WI 53202
(414) 286-2461

CITY OF MILWAUKEE - WATER
(MILWAUKEE WATER WORKS)
MR. DAVE GOLDAPP
841 N. BROADWAY, ROOM 409
MILWAUKEE, WI 53202
(414) 286-6301; MOBILE (414) 708-2695
DAVE.GOLDAPP@MILWAUKEE.GOV

CITY OF MILWAUKEE - LIGHTING
MR. DENNIS MILLER
1540 W. CANAL STREET
MILWAUKEE, WI 53233
(414) 286-5492; MOBILE (414) 708-4251
DENNIS.MILLER@MILWAUKEE.GOV

AGENCIES

MR. JEFFREY POLENSKE
CITY OF MILWAUKEE
841 N. BROADWAY, ROOM 701
MILWAUKEE, WI 53202
(414) 286-3701
JEFFREY.POLENSKE@MILWAUKEE.GOV

MS. ANDREA WEDDLE-HENNING
MILWAUKEE COUNTY DEPT OF TRANSPORTATION
2711 WEST WELLS STREET, SUITE 300
MILWAUKEE, WI 53208
414-257-5934
EMAIL: ANDREA.WEDDLE-HENNING@MILWCNTY.COM

MS. MELANIE FLYNN
MILWAUKEE COUNTY TRANSIT SYSTEM
1942 N. 17TH STREET
MILWAUKEE, WI 53205
(414) 343-1764
MFLYNN@MCTS.ORG

MR. JOHN WASHBURN
SOUTHEASTERN WISCONSIN REGIONAL
PLANNING COMMISSION
W239N1812 RROCKWOOD DRIVE
P.O. BOX 1607
WAUKESHA, WI 53187-1607
(262) 953-4295
JWASHBURN@SEWRPC.ORG

WISDOT CONTACT

MS. TRACI GENGLER
WISCONSIN DEPT OF TRANSPORTATION, SE REGION
141 NW BARSTOW STREET
P.O. BOX 798
WAUKESHA, WI 53187-0798
(262) 548-8727

DESIGN CONTACT

MR. STEVE HUBERTY
GRAEF
HONEY CREEK CORPORATE CENTER
125 S. 84TH STREET, SUITE 401
MILWAUKEE, WI 53212
(414) 266-9090

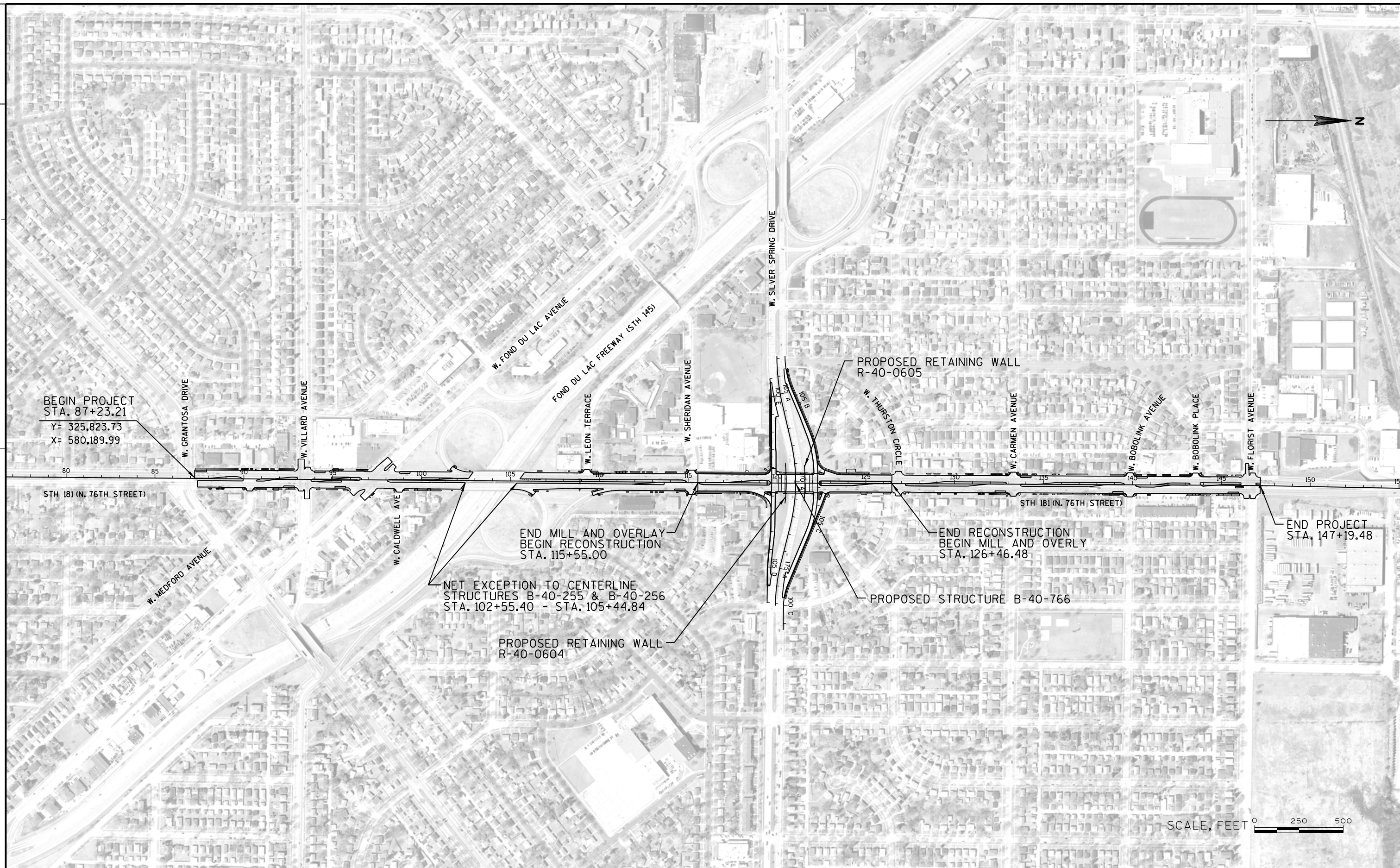
DNR CONTACT

MS. KRISTINA BETZOLD
WISCONSIN DEPT. OF NATURAL RESOURCES
2300 N. MARTIN LUTHER KING JR. DRIVE
MILWAUKEE, WI 53212
(414) 263-8517



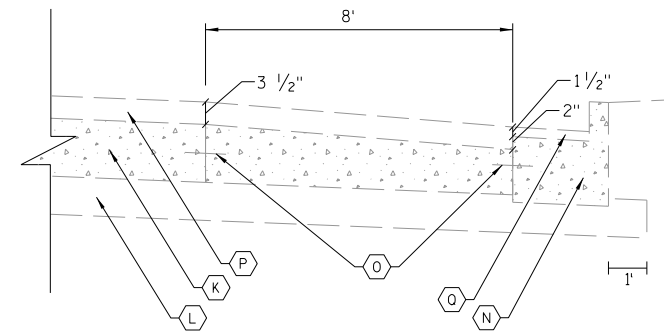
Dial 811 or (800) 242-8511

www.DiggersHotline.com



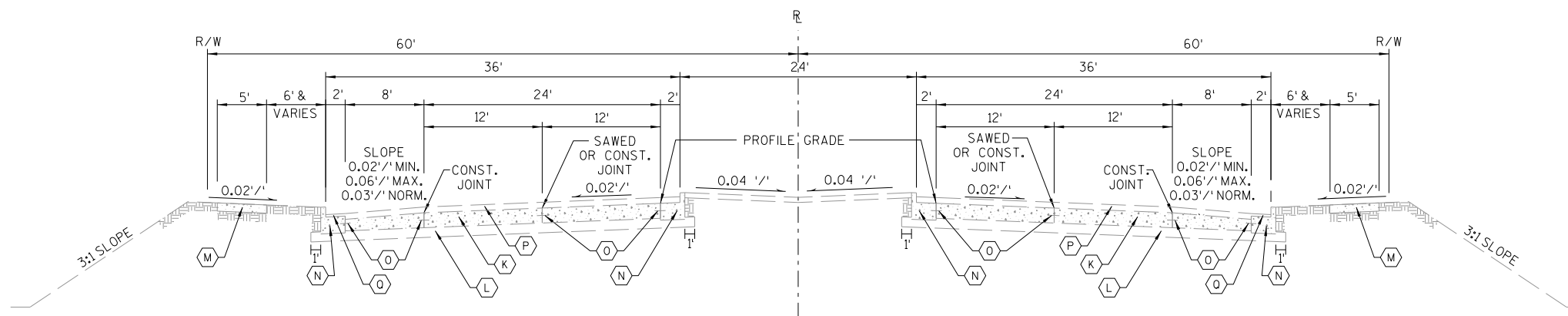
LEGEND

- (A) MILL 3 1/2" & REPLACE 4" HMA PAVEMENT
(B) MILL 1 1/2" & REPLACE 1 3/4" HMA PAVEMENT
(C) CONCRETE PAVEMENT 7-INCH
(D) CONCRETE PAVEMENT 9 1/2-INCH
(E) 4" BASE AGGREGATE DENSE 1/4-INCH
(F) 6" BASE AGGREGATE DENSE 1/4-INCH
(G) CONCRETE CURB & GUTTER 30-INCH TYPE A
(H) CONCRETE SIDEWALK 5-INCH
(I) TIE BAR
(J) 6" TOPSOIL, FERTILIZER & SOD
(K) EXISTING 9" REINFORCED CONCRETE PAVEMENT
(L) EXISTING 6" GRAVEL OR CRUSHED STONE BASE COURSE
(M) EXISTING CONCRETE SIDEWALK
(N) EXISTING 30" CONCRETE CURB & GUTTER; OR
CONCRETE CURB & GUTTER 30-INCH TYPE A (HMA OVERLAY); OR
CONCRETE CURB & GUTTER 30-INCH TYPE A (MODIFIED)
(O) EXISTING TIE BAR
(P) EXISTING 3 1/2" ASPHALTIC OVERLAY
(Q) EXISTING 1 1/2" ASPHALTIC OVERLAY
(R) EXISTING 3" ASPHALTIC OVERLAY
(S) CONCRETE BASE 9-INCH



DETAIL OF OUTSIDE LANE EXISTING OVERLAY

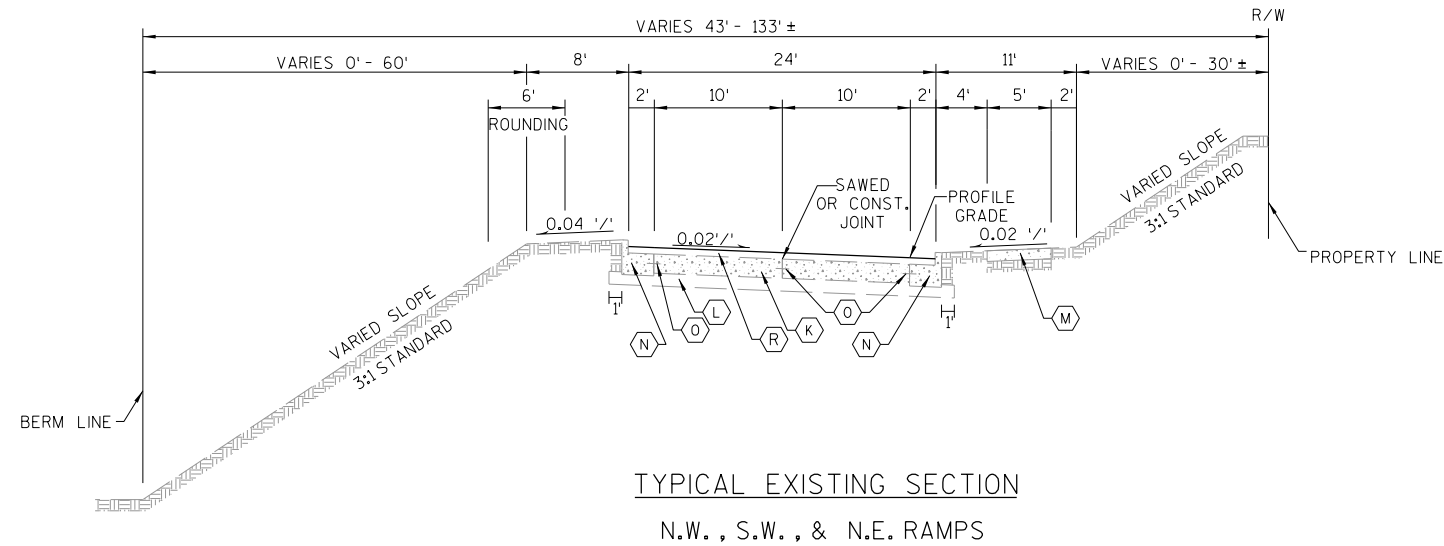
STH 181 (N. 76TH STREET)
STA. 87+23.21 - STA. 147+19.48



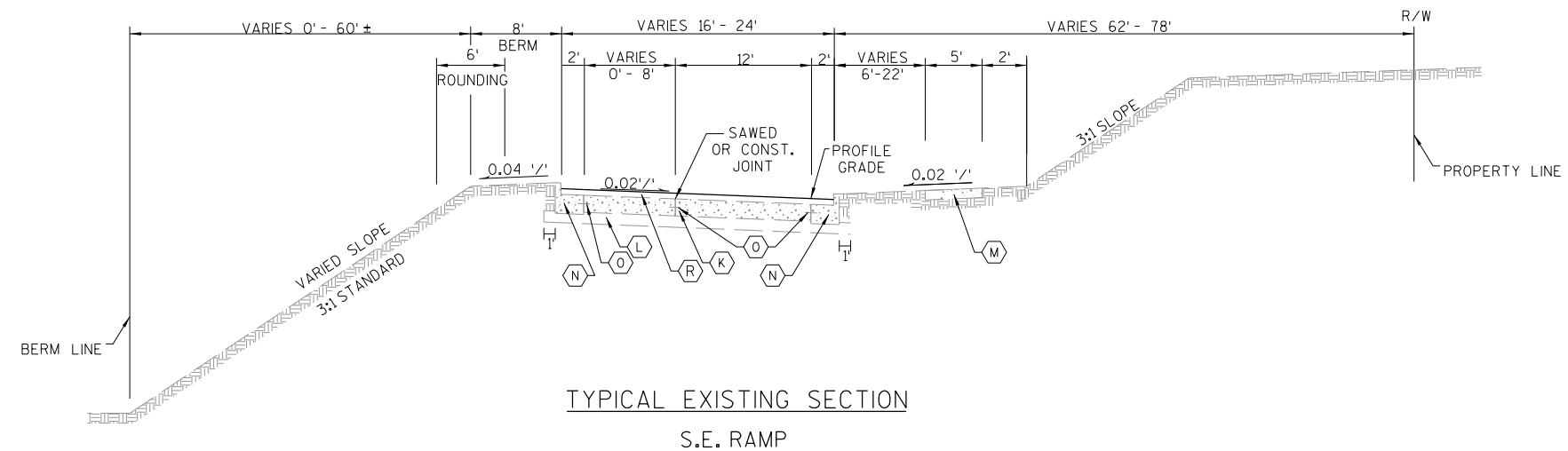
TYPICAL EXISTING SECTION
STH 181 (N. 76TH STREET)
STA. 87+23.21 - STA. 147+19.48

LEGEND

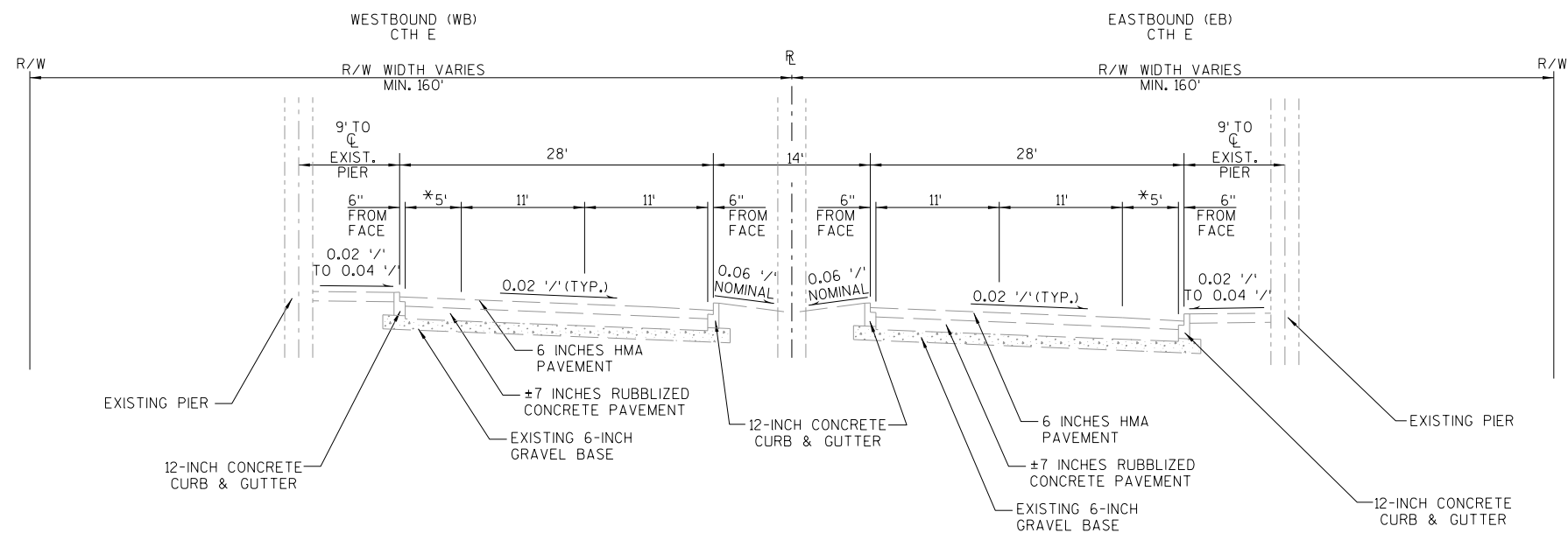
- (A) MILL 3 1/2" & REPLACE 4" HMA PAVEMENT
(B) MILL 1 1/2" & REPLACE 1 3/4" HMA PAVEMENT
(C) CONCRETE PAVEMENT 7-INCH
(D) CONCRETE PAVEMENT 9 1/2-INCH
(E) 4" BASE AGGREGATE DENSE 1 1/4-INCH
(F) 6" BASE AGGREGATE DENSE 1 1/4-INCH
(G) CONCRETE CURB & GUTTER 30-INCH TYPE A
(H) CONCRETE SIDEWALK 5-INCH
(I) TIE BAR
(J) 6" TOPSOIL, FERTILIZER & SOD
(K) EXISTING 9" REINFORCED CONCRETE PAVEMENT
(L) EXISTING 6" GRAVEL OR CRUSHED STONE BASE COURSE
(M) EXISTING CONCRETE SIDEWALK
(N) EXISTING 30" CONCRETE CURB & GUTTER; OR
CONCRETE CURB & GUTTER 30-INCH TYPE A (HMA OVERLAY); OR
CONCRETE CURB & GUTTER 30-INCH TYPE A (MODIFIED)
(O) EXISTING TIE BAR
(P) EXISTING 3 1/2" ASPHALTIC OVERLAY
(Q) EXISTING 1 1/2" ASPHALTIC OVERLAY
(R) EXISTING 3" ASPHALTIC OVERLAY
(S) CONCRETE BASE 9-INCH



TYPICAL EXISTING SECTION
N.W., S.W., & N.E. RAMPS



TYPICAL EXISTING SECTION
S.E. RAMP

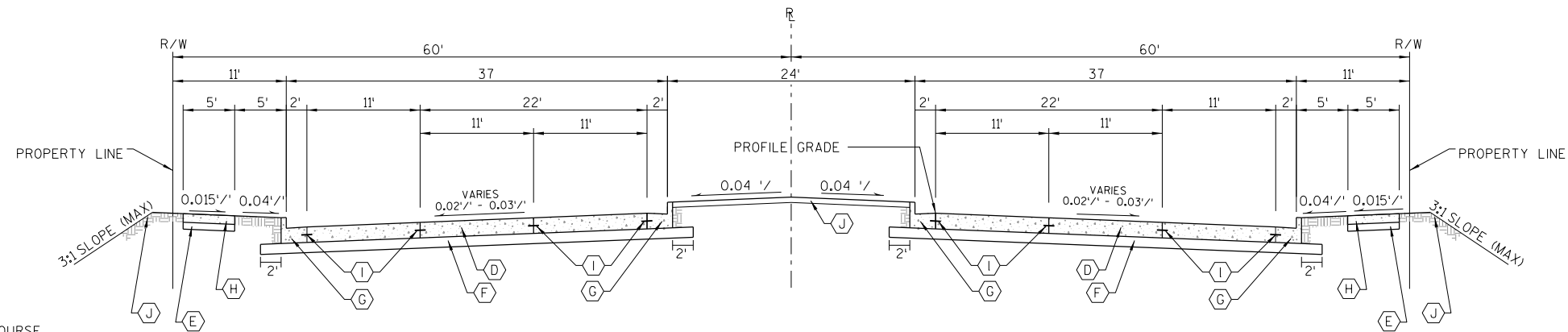


TYPICAL EXISTING SECTION W. SILVER SPRING DR. (CTH E)-MAINLINE
STA. 168+59.65 "A" TO STA. 171+48.00 "A"

*BIKE LANE IS STRIPED IN PROJECT LIMITS

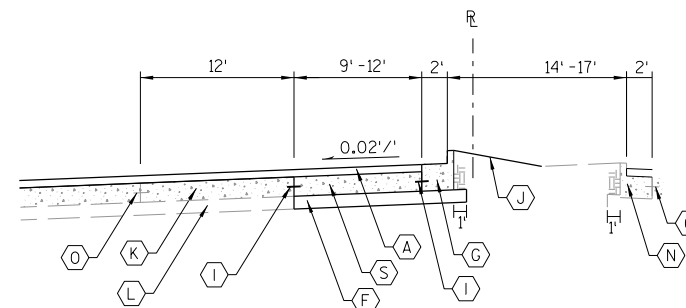
LEGEND

- (A) MILL 3 1/2" & REPLACE 4" HMA PAVEMENT
- (B) MILL 1 1/2" & REPLACE 1 3/4" HMA PAVEMENT
- (C) CONCRETE PAVEMENT 7-INCH
- (D) CONCRETE PAVEMENT 9 1/2-INCH
- (E) 4" BASE AGGREGATE DENSE 1 1/4-INCH
- (F) 6" BASE AGGREGATE DENSE 1 1/4-INCH
- (G) CONCRETE CURB & GUTTER 30-INCH TYPE A
- (H) CONCRETE SIDEWALK 5-INCH
- (I) TIE BAR
- (J) 6" TOPSOIL, FERTILIZER & SOD
- (K) EXISTING 9" REINFORCED CONCRETE PAVEMENT
- (L) EXISTING 6" GRAVEL OR CRUSHED STONE BASE COURSE
- (M) EXISTING CONCRETE SIDEWALK
- (N) EXISTING 30" CONCRETE CURB & GUTTER; OR
CONCRETE CURB & GUTTER 30-INCH TYPE A (HMA OVERLAY); OR
CONCRETE CURB & GUTTER 30-INCH TYPE A (MODIFIED)
- (O) EXISTING TIE BAR
- (P) EXISTING 3 1/2" ASPHALTIC OVERLAY
- (Q) EXISTING 1 1/2" ASPHALTIC OVERLAY
- (R) EXISTING 3" ASPHALTIC OVERLAY
- (S) CONCRETE BASE 9-INCH

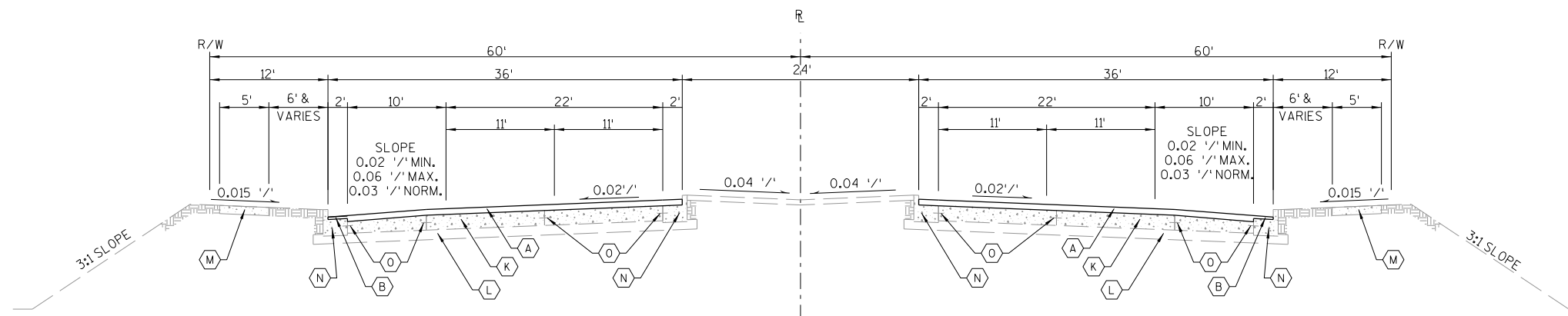


TYPICAL FINISHED SECTION

STH 181 (N. 76TH STREET)

 STA. 115+55.00 - STA. 120+44.75
 STA. 121+63.25 - STA. 126+46.50


MEDIAN LEFT TURN LANE EXTENSIONS

 STA. 87+23.21 - STA. 115+55.00
 STA. 125+86.00 - STA. 147+19.48


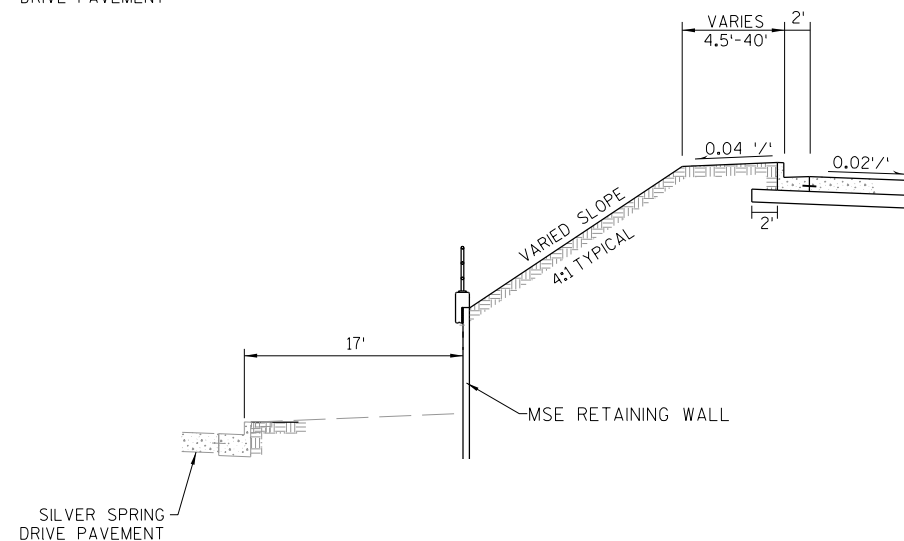
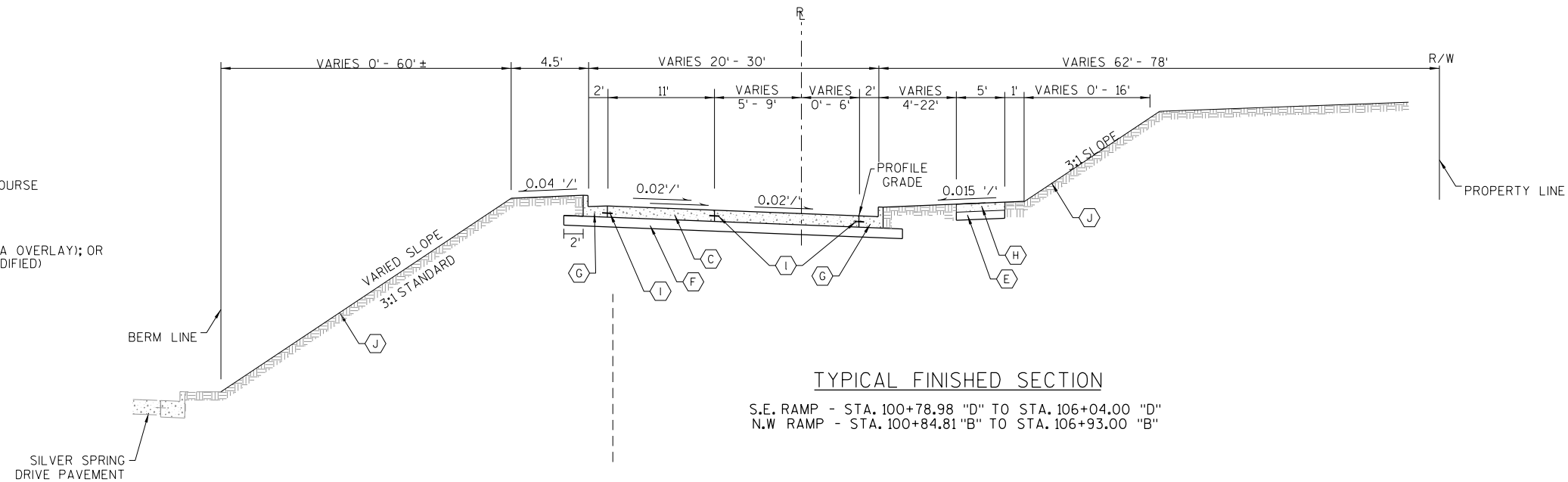
TYPICAL FINISHED SECTION

STH 181 (N. 76TH STREET)

 STA. 87+23.21 - STA. 115+55.00
 STA. 126+46.50 - STA. 147+19.48

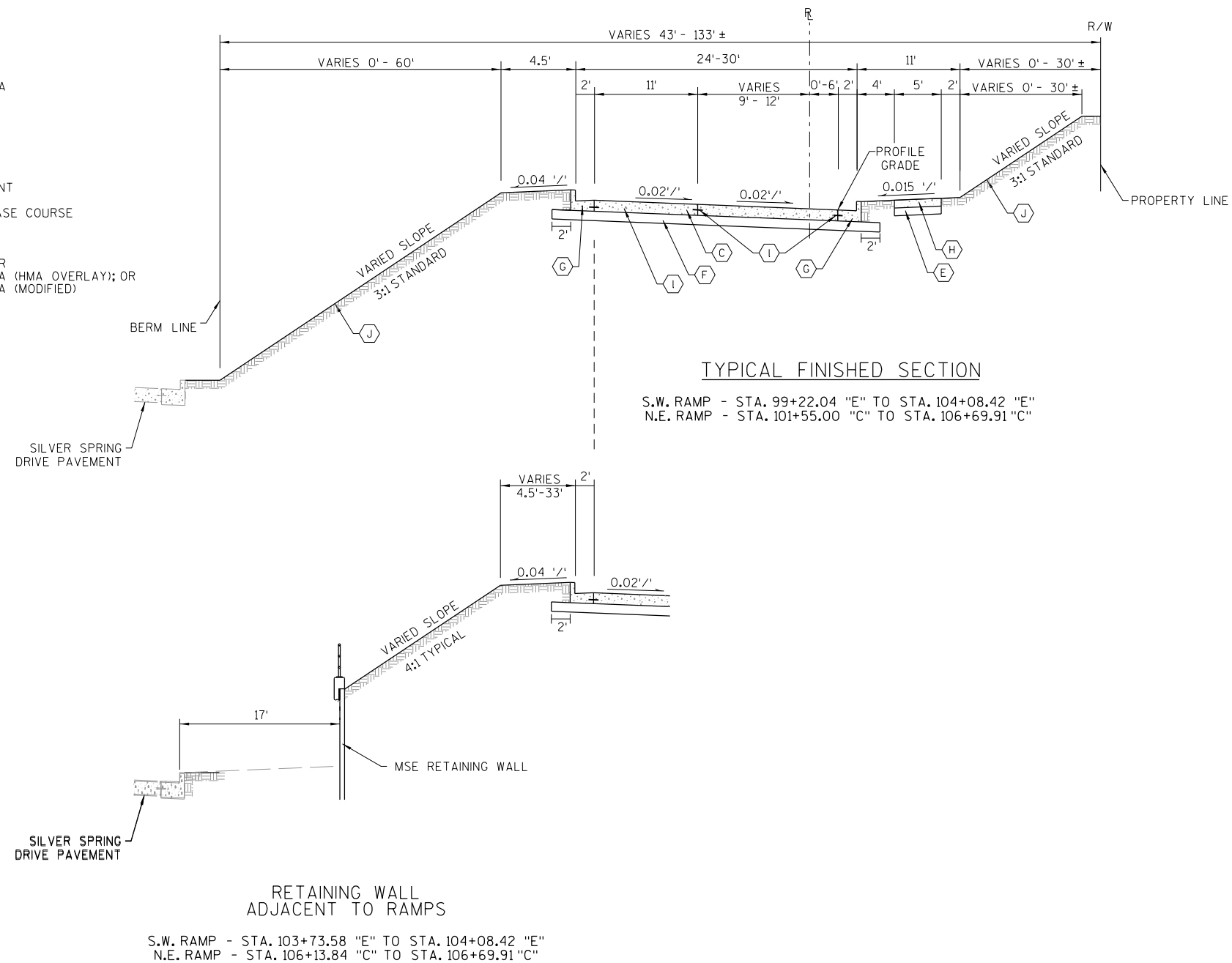
LEGEND

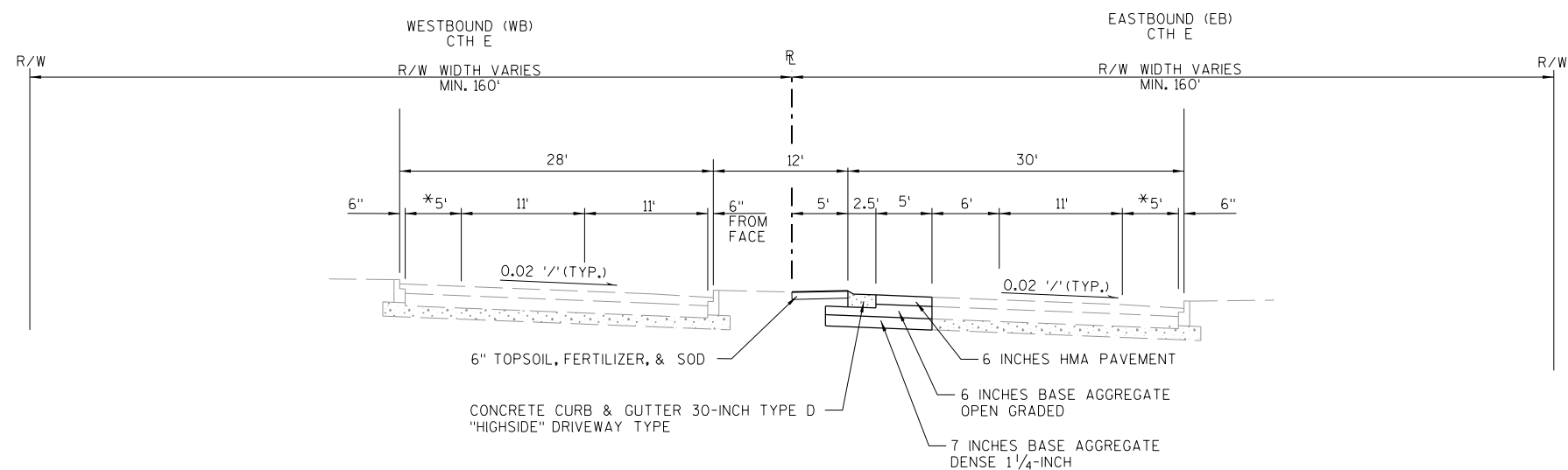
- (A) MILL 3 1/2" & REPLACE 4" HMA PAVEMENT
- (B) MILL 1 1/2" & REPLACE 1 3/4" HMA PAVEMENT
- (C) CONCRETE PAVEMENT 7-INCH
- (D) CONCRETE PAVEMENT 9 1/2-INCH
- (E) 4" BASE AGGREGATE DENSE 1 1/4-INCH
- (F) 6" BASE AGGREGATE DENSE 1 1/4-INCH
- (G) CONCRETE CURB & GUTTER 30-INCH TYPE A
- (H) CONCRETE SIDEWALK 5-INCH
- (I) TIE BAR
- (J) 6" TOPSOIL, FERTILIZER & SOD
- (K) EXISTING 9" REINFORCED CONCRETE PAVEMENT
- (L) EXISTING 6" GRAVEL OR CRUSHED STONE BASE COURSE
- (M) EXISTING CONCRETE SIDEWALK
- (N) EXISTING 30" CONCRETE CURB & GUTTER; OR
CONCRETE CURB & GUTTER 30-INCH TYPE A (HMA OVERLAY); OR
CONCRETE CURB & GUTTER 30-INCH TYPE A (MODIFIED)
- (O) EXISTING TIE BAR
- (P) EXISTING 3 1/2" ASPHALTIC OVERLAY
- (Q) EXISTING 1 1/2" ASPHALTIC OVERLAY
- (R) EXISTING 3" ASPHALTIC OVERLAY
- (S) CONCRETE BASE 9-INCH



LEGEND

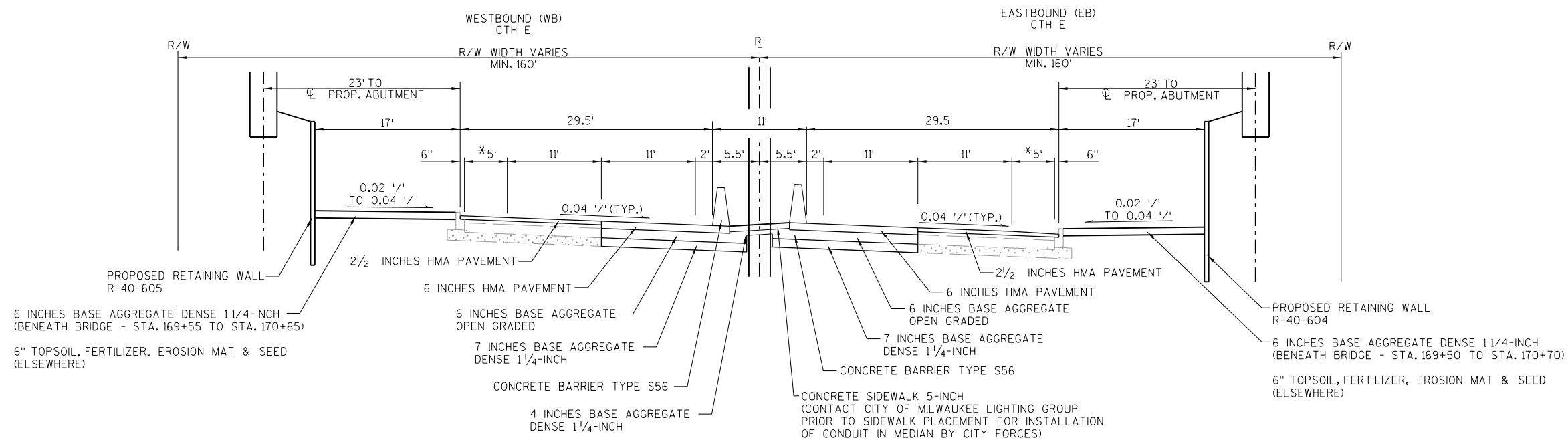
- (A) MILL 3 1/2" & REPLACE 4" HMA PAVEMENT
- (B) MILL 1 1/2" & REPLACE 1 3/4" HMA PAVEMENT
- (C) CONCRETE PAVEMENT 7-INCH
- (D) CONCRETE PAVEMENT 9 1/2-INCH
- (E) 4" BASE AGGREGATE DENSE 1 1/4-INCH
- (F) 6" BASE AGGREGATE DENSE 1 1/4-INCH
- (G) CONCRETE CURB & GUTTER 30-INCH TYPE A
- (H) CONCRETE SIDEWALK 5-INCH
- (I) TIE BAR
- (J) 6" TOPSOIL, FERTILIZER & SOD
- (K) EXISTING 9" REINFORCED CONCRETE PAVEMENT
- (L) EXISTING 6" GRAVEL OR CRUSHED STONE BASE COURSE
- (M) EXISTING CONCRETE SIDEWALK
- (N) EXISTING 30" CONCRETE CURB & GUTTER; OR
CONCRETE CURB & GUTTER 30-INCH TYPE A (HMA OVERLAY); OR
CONCRETE CURB & GUTTER 30-INCH TYPE A (MODIFIED)
- (O) EXISTING TIE BAR
- (P) EXISTING 3 1/2" ASPHALTIC OVERLAY
- (Q) EXISTING 1 1/2" ASPHALTIC OVERLAY
- (R) EXISTING 3" ASPHALTIC OVERLAY
- (S) CONCRETE BASE 9-INCH





TYPICAL FINISHED SECTION W. SILVER SPRING DR. (CTH E)-MAINLINE

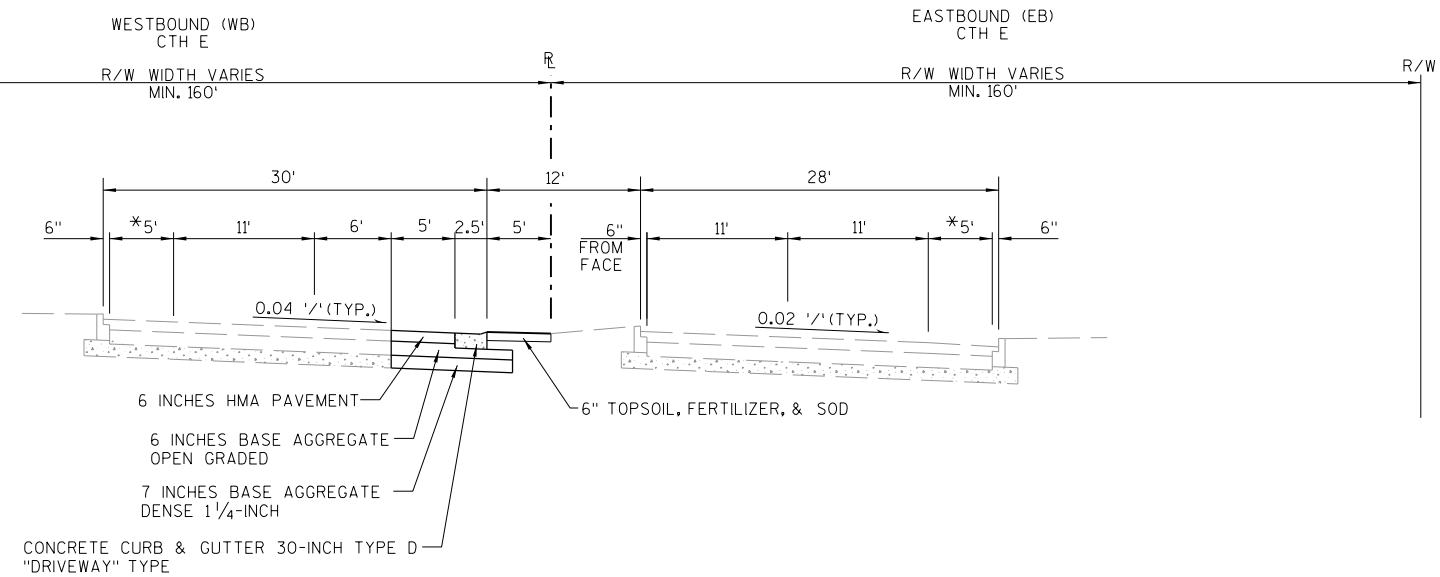
STA. 168+59.65 "A" TO STA. 169+17.91 "A"



TYPICAL FINISHED SECTION W. SILVER SPRING DR. (CTH E)-MAINLINE

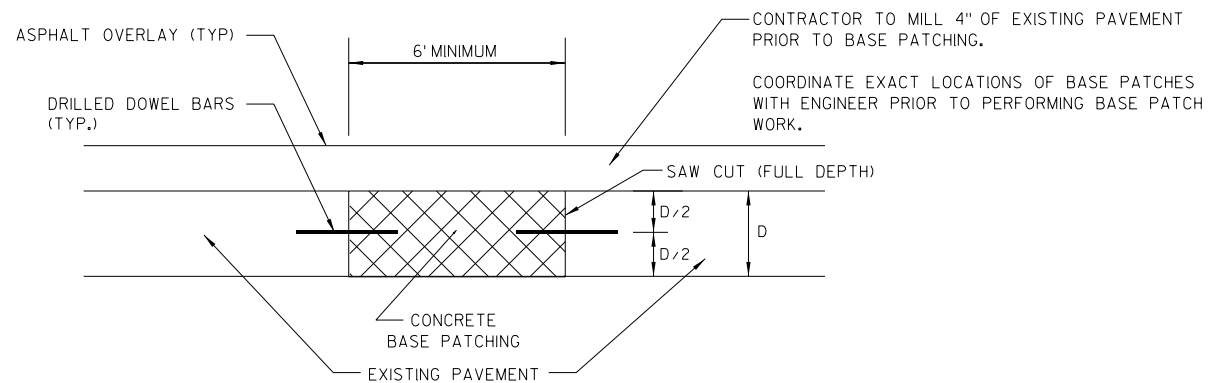
STA. 169+17.91 "A" TO STA. 171+01.92 "A"

*BIKE LANE IS STRIPED IN PROJECT LIMITS



TYPICAL FINISHED SECTION W. SILVER SPRING DR. (CTH E)-MAINLINE
STA. 171+01.92 "A" TO STA. 171+48.00 "A"

*BIKE LANE IS STRIPED IN PROJECT LIMITS

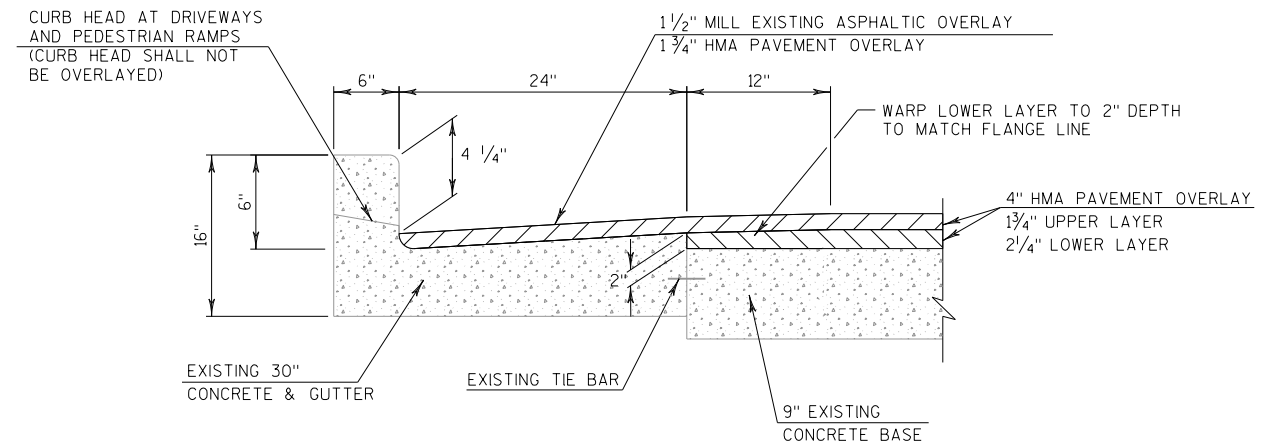


NOTES: CONTRACTOR SHALL REMOVE ALL UNSUITABLE MATERIAL BELOW BASE PATCH AREA AND REPLACE WITH BASE AGGREGATE DENSE 1-1/4".

LOCATION AND AREA OF BASE PATCHING SHALL BE PLACED AS SHOWN ON PLANS AND AS DIRECTED BY THE ENGINEER.

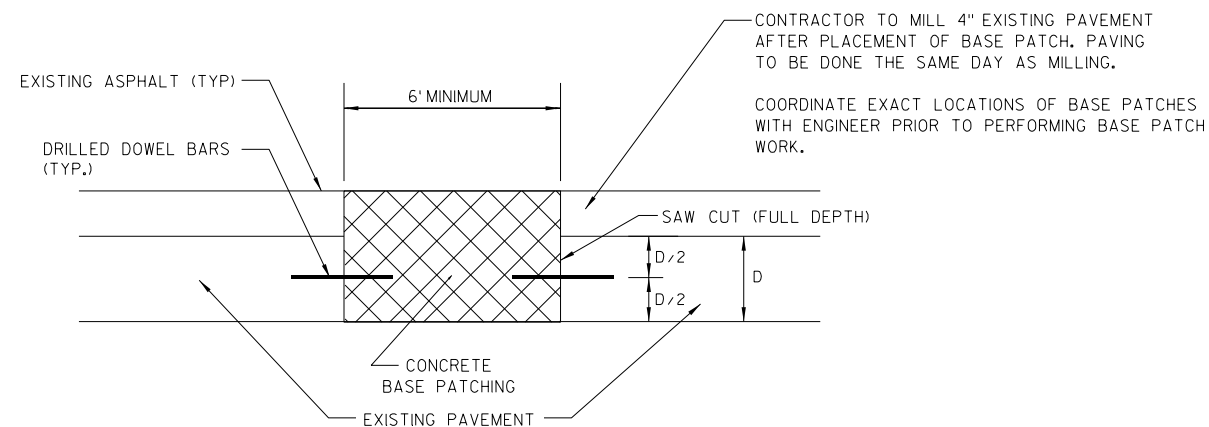
DETAIL OF BASE PATCH, CONCRETE

DETAIL TO BE USED IN CLOSED LANES AND NON SIGNALIZED INTERSECTIONS
SEE S.D.D. "BASE PATCHING CONCRETE" FOR ADDITIONAL DETAILS



HMA OVERLAY (EXISTING CURB & GUTTER)

DETAIL FOR OUTSIDE LANE CURB

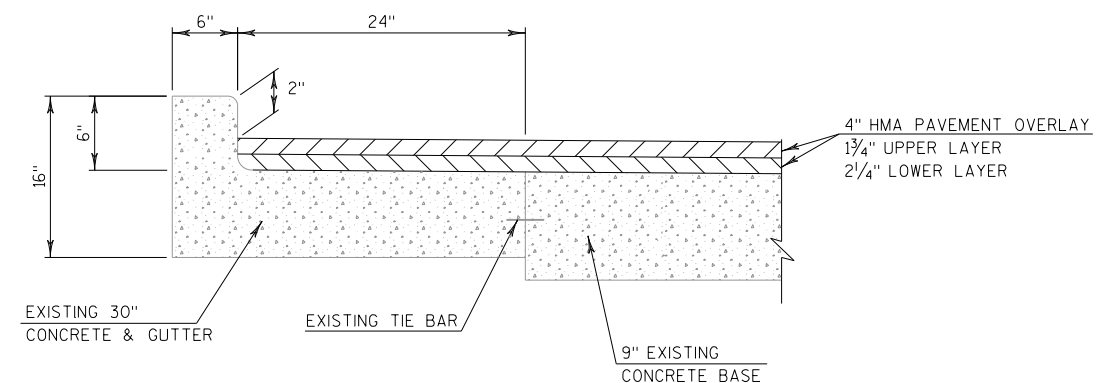


NOTES: CONTRACTOR SHALL REMOVE ALL UNSUITABLE MATERIAL BELOW BASE PATCH AREA AND REPLACE WITH BASE AGGREGATE DENSE 1-1/4".

LOCATION AND AREA OF BASE PATCHING SHALL BE PLACED AS SHOWN ON PLANS AND AS DIRECTED BY THE ENGINEER.

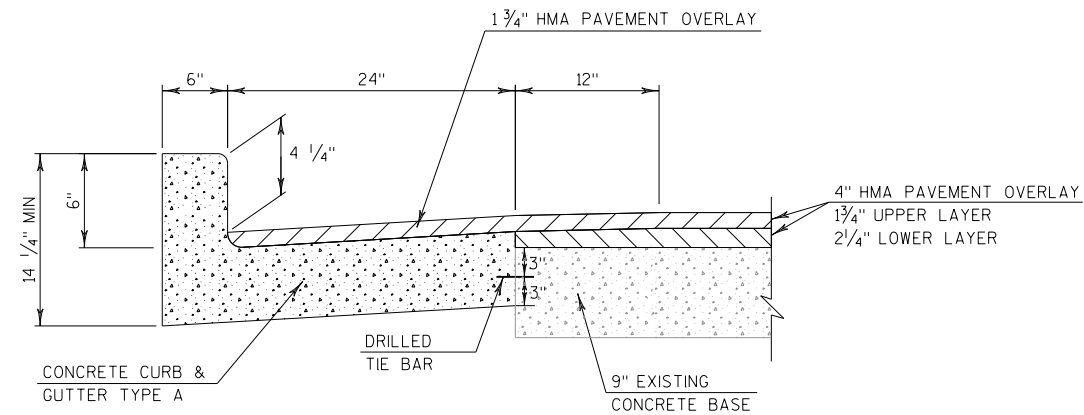
DETAIL OF BASE PATCH, CONCRETE SHES

DETAIL TO BE USED FOR SIGNALIZED INTERSECTIONS
SEE S.D.D. "BASE PATCHING CONCRETE" FOR ADDITIONAL DETAILS



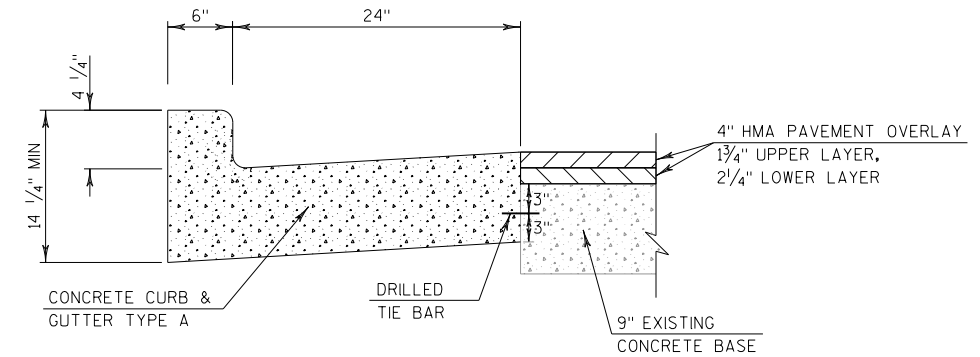
HMA OVERLAY (EXISTING CURB & GUTTER)

DETAIL FOR MEDIAN CURB



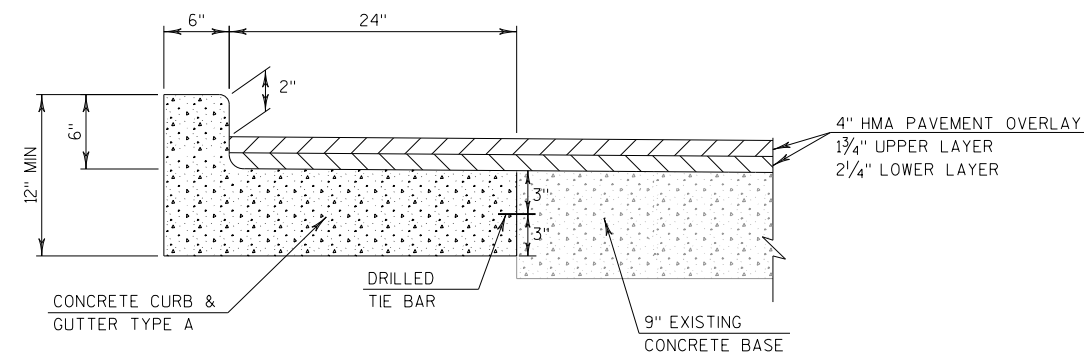
30B CONCRETE CURB & GUTTER 30-INCH TYPE A (HMA OVERLAY)

DETAIL FOR FOR HMA OVERLAY OF NEW OUTSIDE LANE CURB



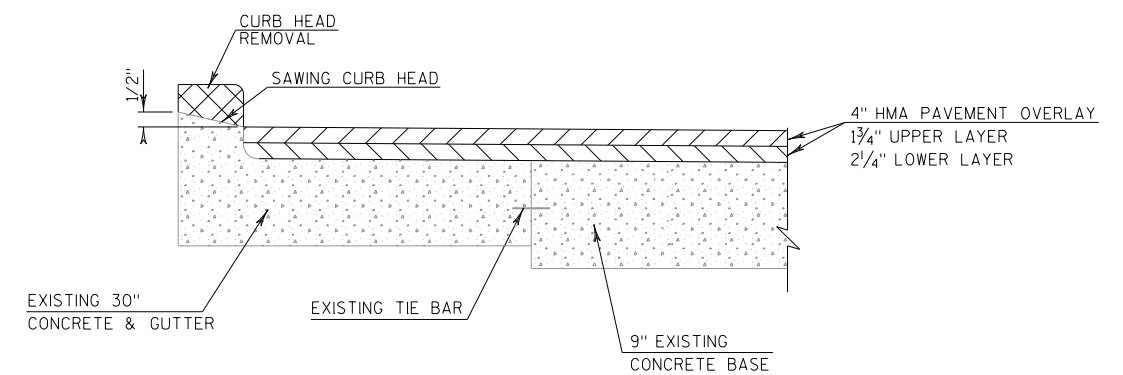
30M CONCRETE CURB & GUTTER 30-INCH TYPE A (MODIFIED)

NOTE: TRADITIONAL GUTTER PAN SLOPE SHOWN, USE
REVERSE SLOPE GUTTER IN MEDIAN.



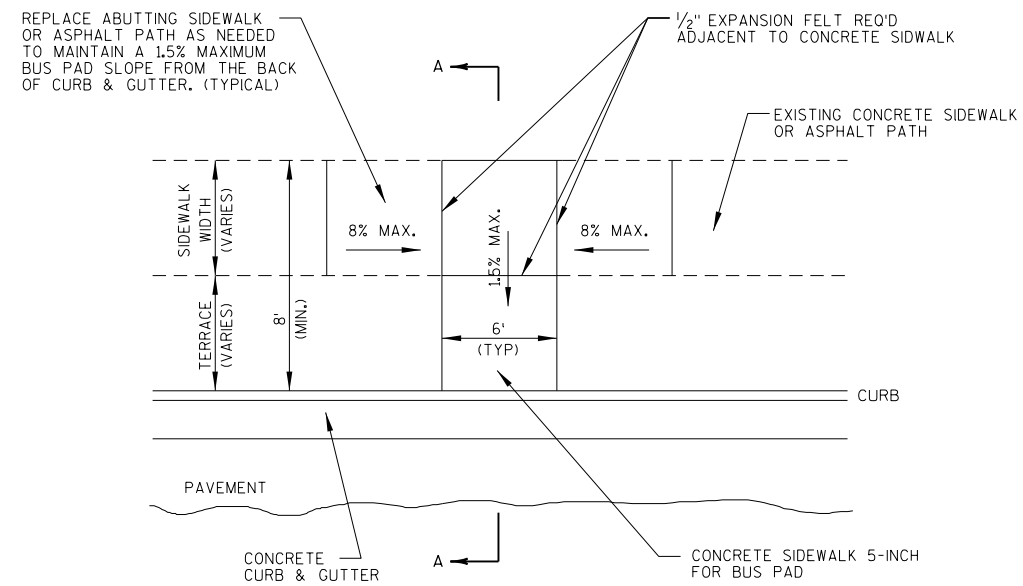
30B CONCRETE CURB & GUTTER 30-INCH TYPE A WITH HMA OVERLAY

DETAIL FOR HMA OVERLAY OF NEW MEDIAN CURB
(PAID FOR AS CONCRETE CURB & GUTTER 30-INCH TYPE A)



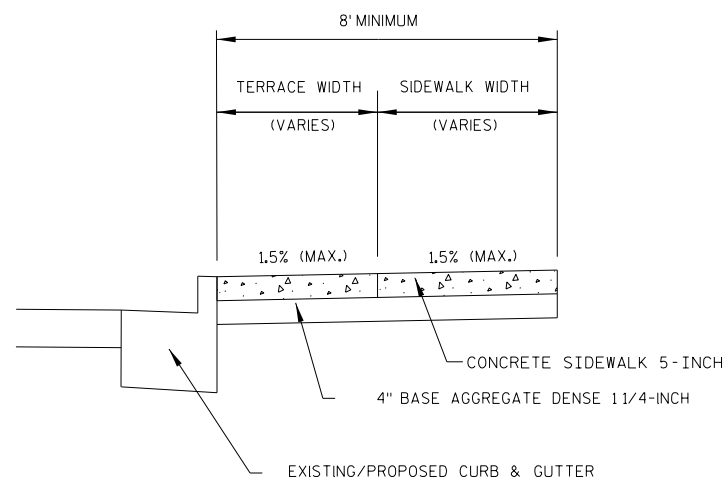
SAWING CURB HEAD

STA 100+55 - 101+42 RT
STA 106+58 - 107+71 LT



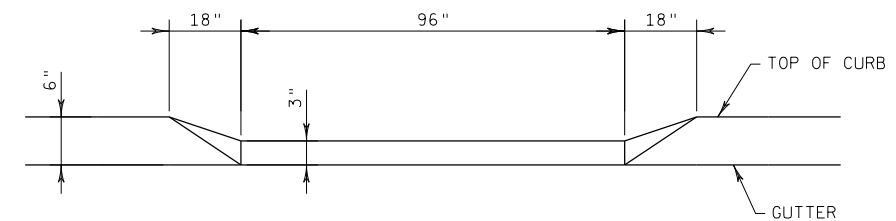
PLAN VIEW - SIDEWALK WITH TERRACE

NOTE: DEPRESS SIDEWALK AS NEEDED TO MAINTAIN 1.5% MAXIMUM CROSS SLOPE IN TERRACE AREA.

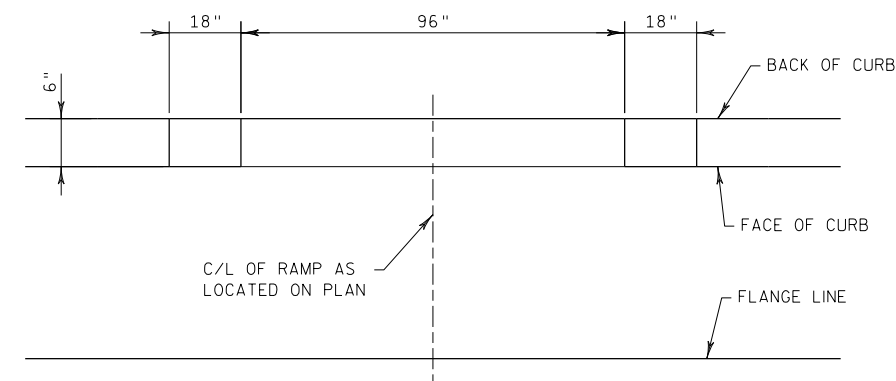


SECTION A-A

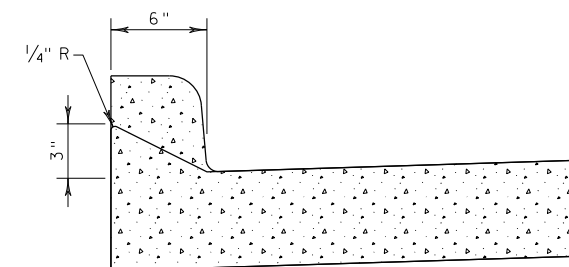
CONCRETE BUS PAD DETAIL



ELEVATION



PLAN

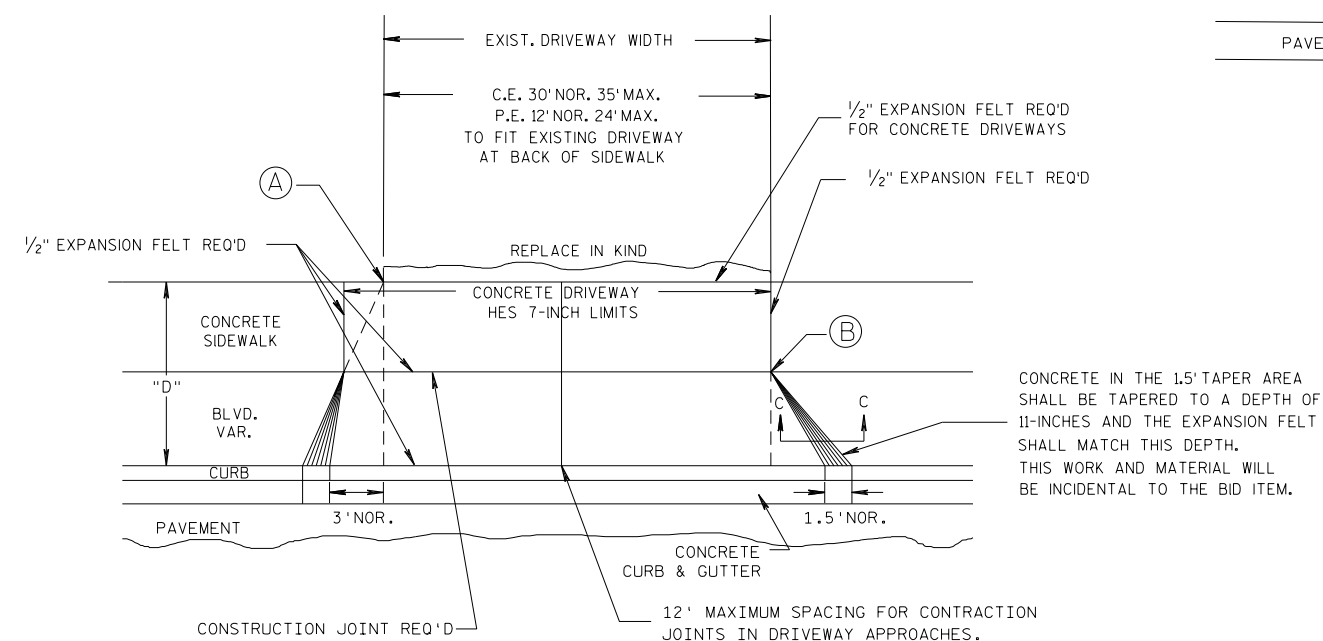


SECTION A-A

MAINTENANCE RAMP

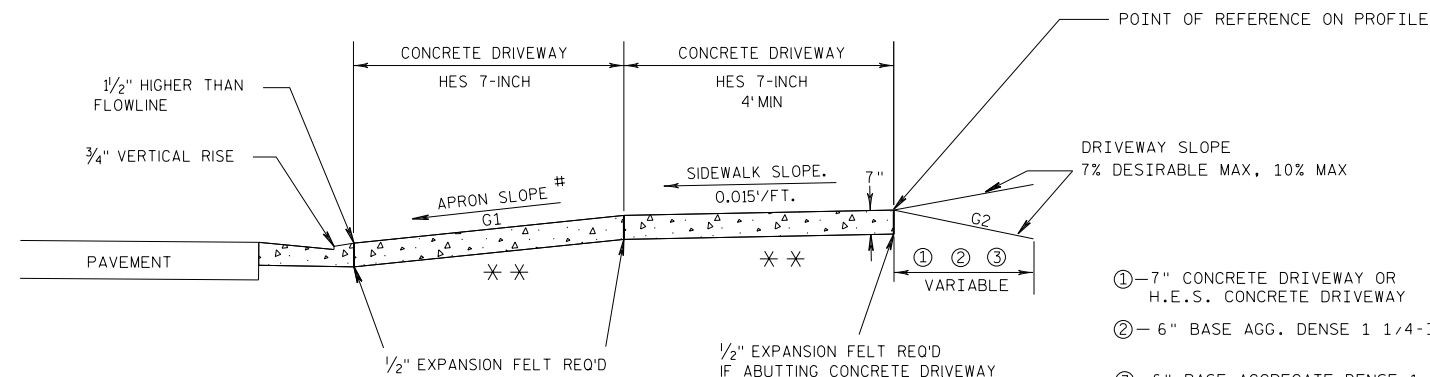
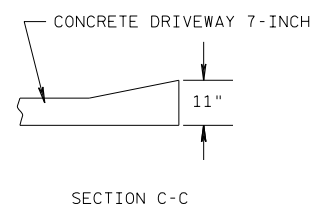
STA. 113+45
STA. 117+05
STA. 125+55
STA. 128+10

NOTE: PAID FOR AS "CONCRETE CURB & GUTTER 30-INCH TYPE A" OR "CONCRETE CURB & GUTTER 30-INCH TYPE A (MODIFIED)" AS MEASURED ALONG THE FACE OF CURB.



PLAN VIEW

- Ⓐ WHEN "D" IS 13' OR LESS, ALIGN
TAPER WITH BACK OF SIDEWALK
- Ⓑ WHEN "D" IS GREATER THAN
13', ALIGN TAPER WITH FRONT
OF SIDEWALK



TYPICAL SIDEWALK SECTION

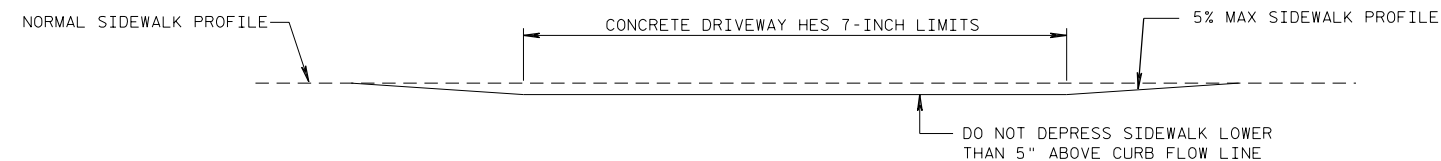
- ①—7" CONCRETE DRIVEWAY OR
H.E.S. CONCRETE DRIVEWAY
- ②—6" BASE AGG. DENSE 1 1/4-INCH
- ③—6" BASE AGGREGATE DENSE 1 1/4-INCH
BASE WITH 3" ASPHALTIC SURFACE

* * = 6" BASE AGGREGATE DENSE 1 1/4-INCH
REQ'D UNDER CONCRETE DRWY

TERRACE WIDTH	APRON SLOPE (G1)		
	MIN %	DESIRABLE %	MAX %
3 FT	7.0	8.5	9.0
4 FT	5.0	7.0	9.0
5 FT	4.0	7.0	9.0
6 FT	4.0	7.0	9.0
7 FT	3.5	7.0	9.0
8 FT	3.0	7.0	9.0

NOTE: ALGEBRAIC DIFFERENCE BETWEEN TANGENT
GRADES G1 & G2 TO NOT EXCEED 15%

DEPRESS SIDEWALK PROFILE IF DRIVEWAY
APRON EXCEEDS MAX SLOPE



DEPRESSED SIDEWALK PROFILE DETAIL

DRIVEWAY ENTRANCE DETAIL WITH SIDEWALK, CURB & GUTTER
(WITH TERRACE)

STEP 1

PRIOR TO REMOVING ASPHALT SURFACE:

- A. REMOVE AND STORE MANHOLE COVER
B. FURNISH AND INSTALL TEMPORARY COVER PLATE
C. BACKFILL USING ASPHALT SURFACE, PATCHING.

WORK LISTED ABOVE IS INCLUDED OR IS CONSIDERED INCIDENTAL TO PAY ITEMS ADJUSTING MANHOLE COVERS OR ADJUSTING INLET COVERS UNLESS OTHERWISE NOTED.

STEP 2

AFTER PAVING LOWER LAYER

- A. EXCAVATE AND REMOVE TEMP. COVER PLATE
B. ADJUST MANHOLE AND REINSTALL MANHOLE FRAME AND COVER TO FINISHED GRADE

(BACKFILL AND OTHER WORK TO BE DONE SHALL BE IN ACCORDANCE WITH ITEM - ADJUSTING MANHOLE COVERS)

WORK LISTED ABOVE IS INCLUDED OR IS CONSIDERED INCIDENTAL TO PAY ITEMS ADJUSTING MANHOLE COVERS.

COVER PLATES, TEMPORARY

A. DESCRIPTION

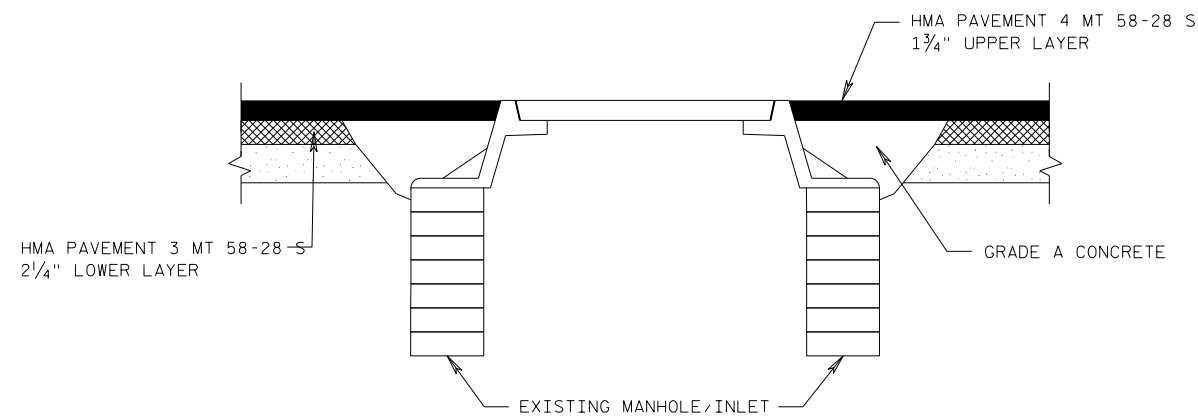
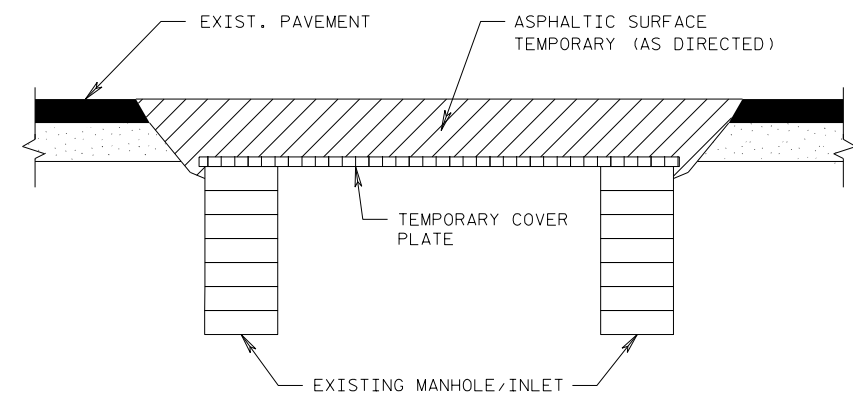
THIS WORK CONSISTS OF FURNISHING, INSTALLING AND REMOVING A STEEL PLATE TO COVER AND SUPPORT BACKFILL AND TRAFFIC LOADING AT MANHOLES.

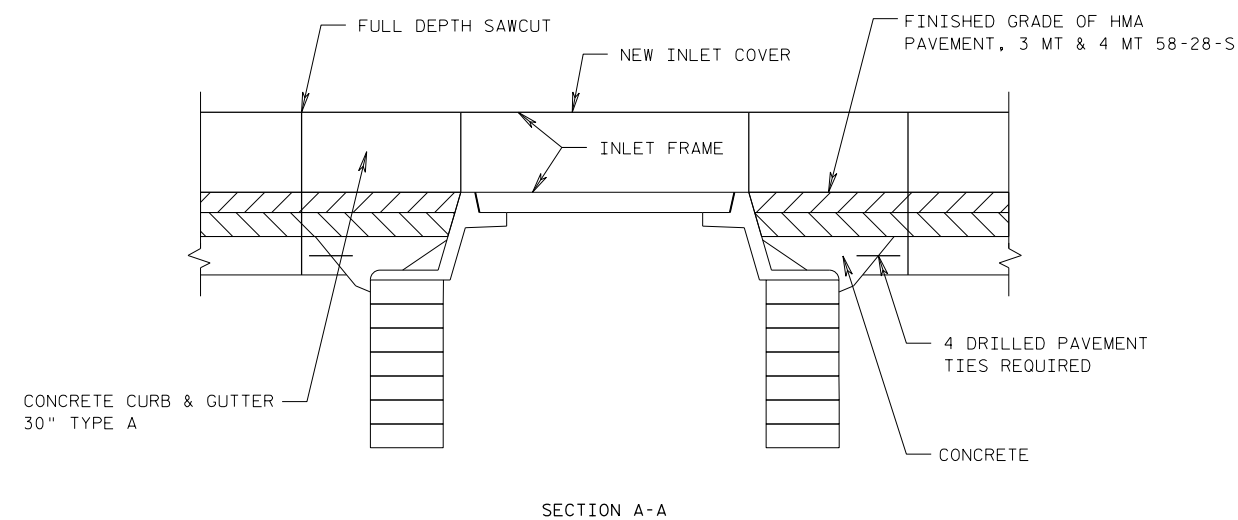
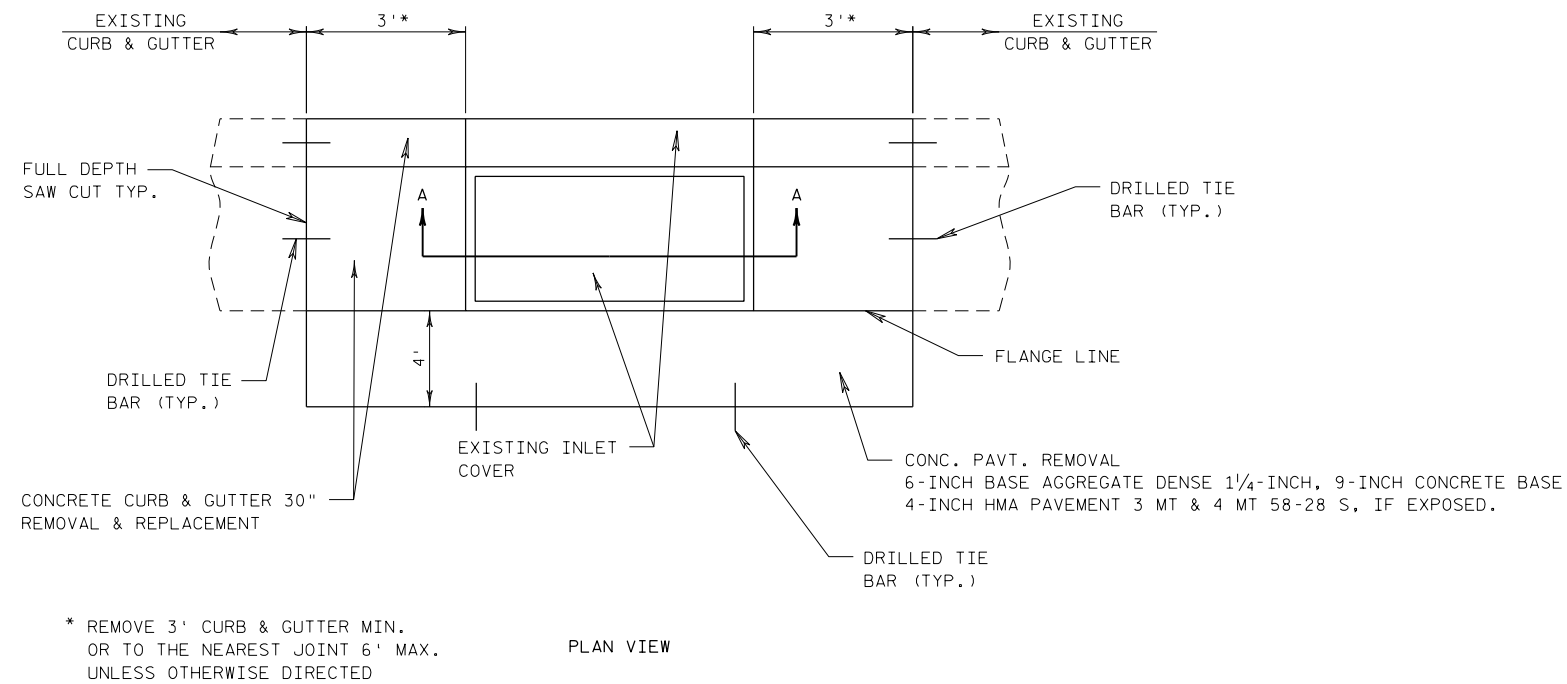
B. MATERIALS

MATERIAL FURNISHED AND USED IN THE WORK SHALL BE 1/4-INCH MINIMUM THICKNESS STEEL PLATE THAT EXTENDS AT LEAST TO THE OUTSIDE EDGE OF EXISTING MANHOLE MASONRY.

C. METHOD OF MEASUREMENT AND BASIS OF PAYMENT

TEMPORARY COVER PLATES WILL BE MEASURED SEPARATELY AS UNITS AND WILL BE PAID FOR AT CONTRACT UNIT PRICE EACH, WHICH PRICE SHALL BE FULL COMPENSATION FOR FURNISHING, INSTALLING AND REMOVING THE COVER PLATES; AND FOR ALL LABOR, TOOLS, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE WORK. THE STEEL PLATES SHALL BECOME THE PROPERTY OF THE CONTRACTOR WHEN NO LONGER NEEDED IN THE CONTRACT WORK.

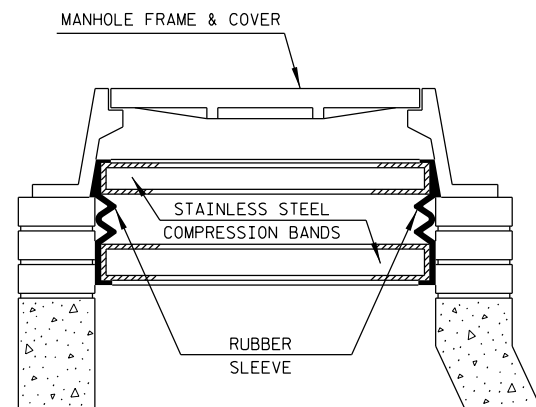
ADJUSTING MANHOLE/INLET COVERS



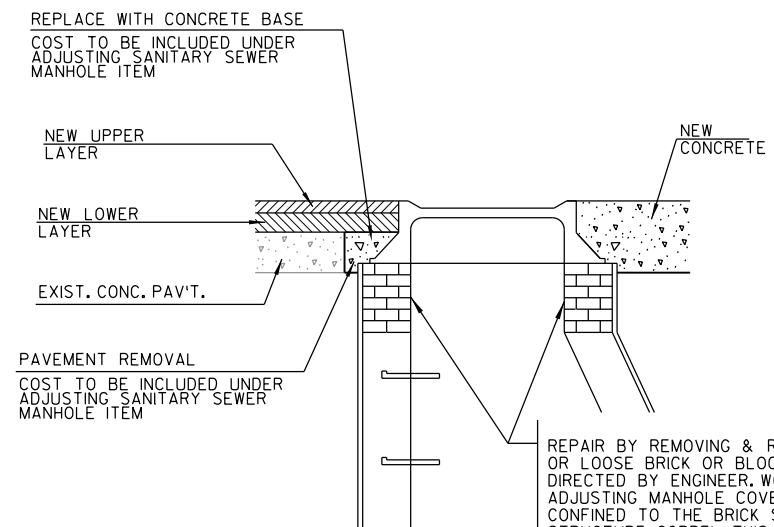
ADJUSTING/RECONSTRUCTING INLET DETAIL

GENERAL DRAINAGE STRUCTURE NOTES:

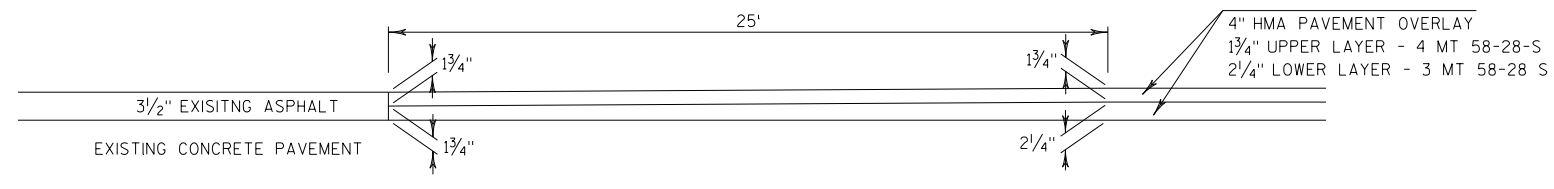
1. LOCATIONS OF STRUCTURES IN THE DRAINAGE TABLE REFER TO CENTERLINE OF STRUCTURE.
2. GRATE ELEVATIONS ARE GIVEN AT FLOW LINE OF INLET COVER.
3. WHEN NEW COVERS ARE PLACED, THE FIRST 6" OF ADJUSTMENT OR REPAIRING SHALL BE INCIDENTAL TO THE COST OF THE NEW COVER. ANY ADJUSTMENT OR REPAIR OF BRICKWORK BETWEEN 6" AND 12" WILL BE PAID AS ADJUSTING COVERS. REPAIRS GREATER THAN 12" WILL BE PAID AS RECONSTRUCTING INLETS OR MANHOLES.
4. WHEN A NEW INLET COVER IS SPECIFIED, BOTH THE FRAME AND GRATE ARE INCLUDED.
5. THE CURB BOX OPENING SHALL BE SEALED BEFORE POURING CONCRETE CURB TO PREVENT CONCRETE FROM ENTERING STRUCTURE.
6. SAWING OF EXISTING CURB AND GUTTER AND PAVEMENT SHALL BE PAID FOR AS "SAWING CONCRETE"
7. LOCATIONS TO BE DETERMINED BY ENGINEER IN THE FIELD.



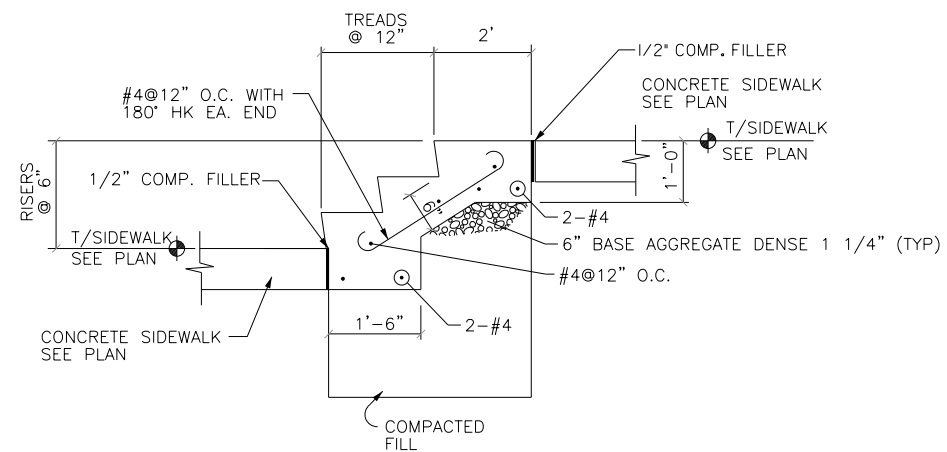
SANITARY MANHOLE SEAL INTERNAL



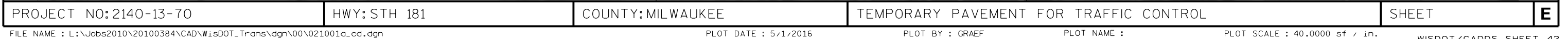
ADJUSTING SANITARY SEWER MANHOLES

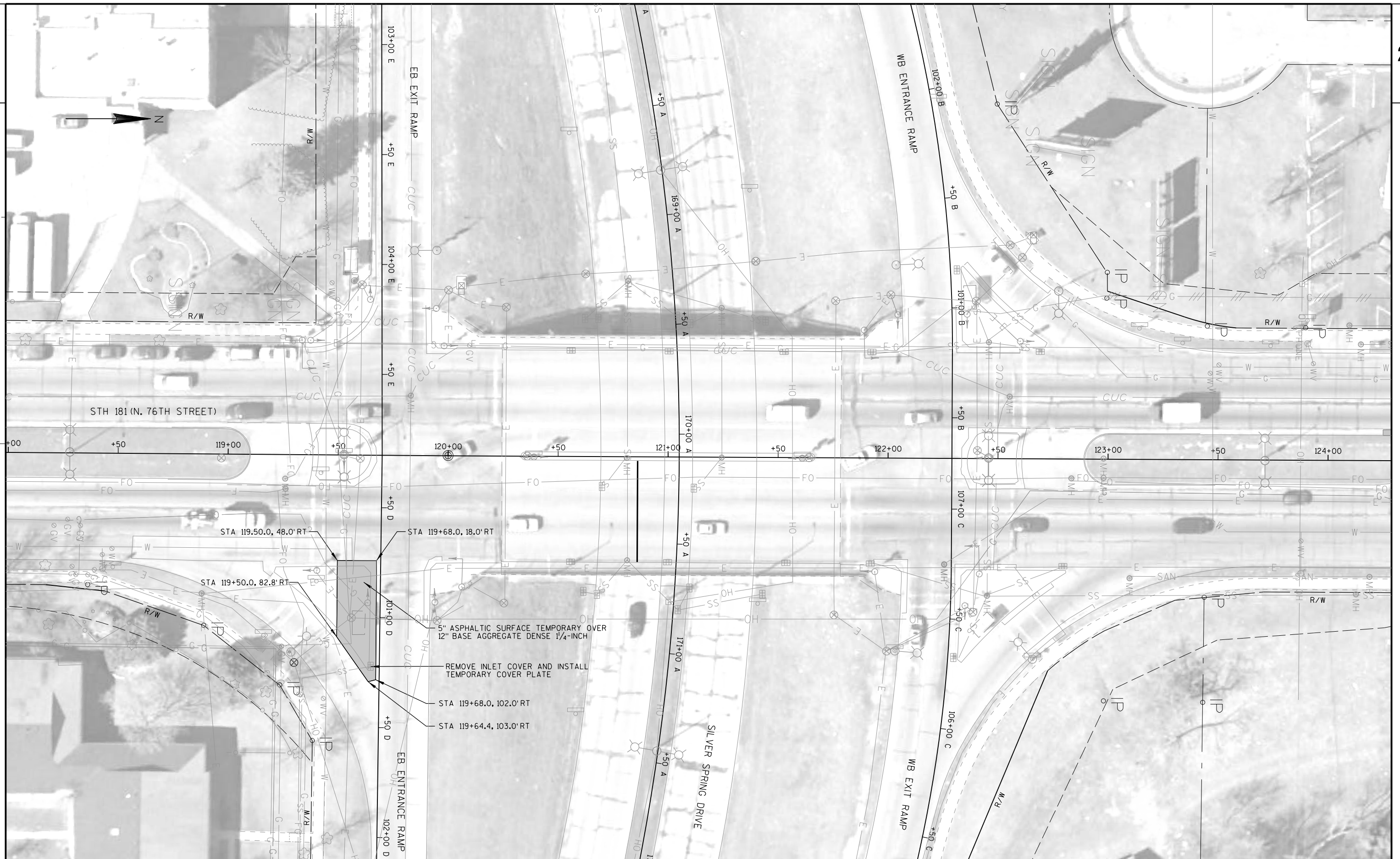


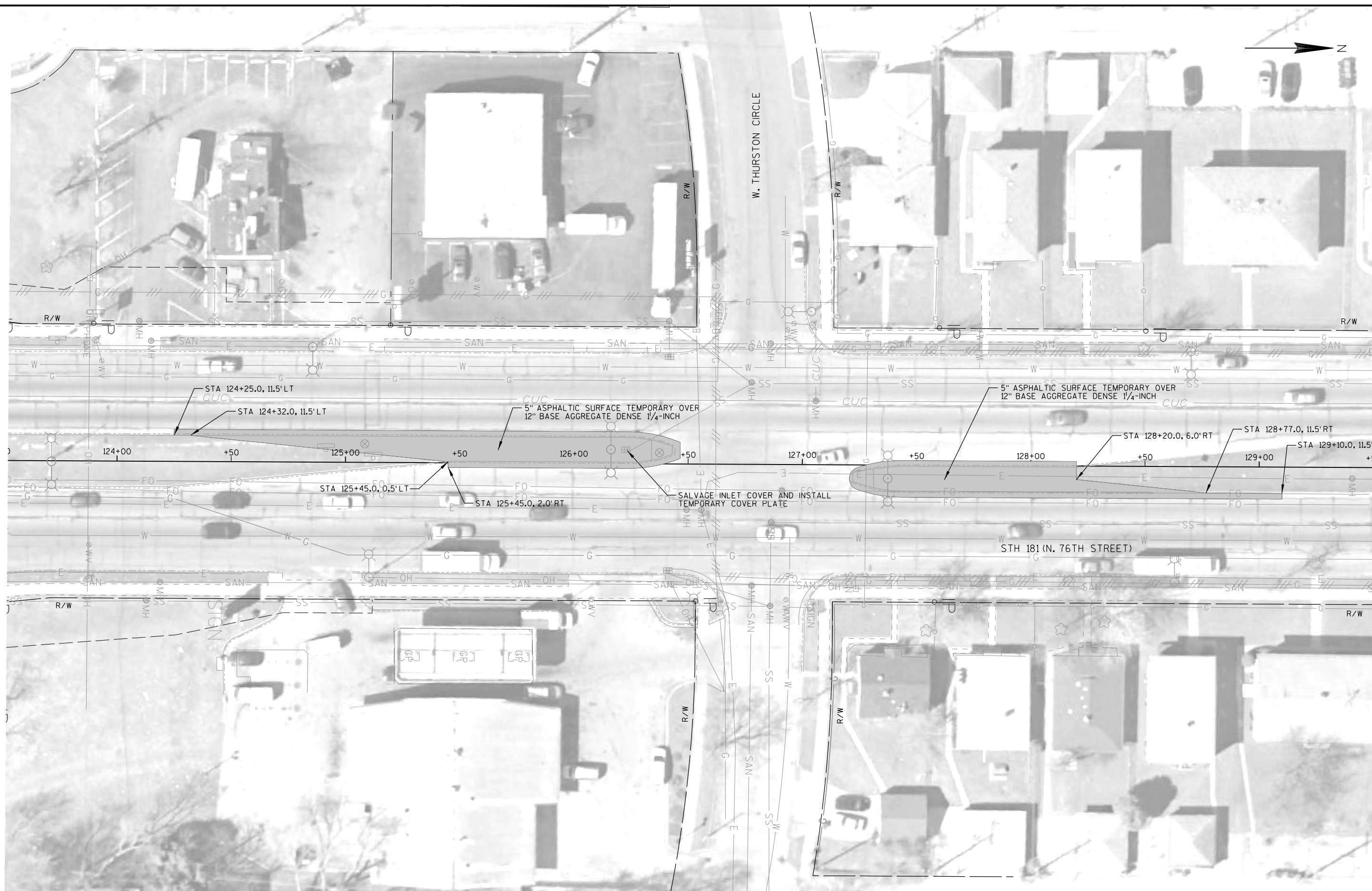
BUTT JOINT



CONCRETE STEPS









REMOVAL PLAN GENERAL NOTES: (ALL SHEETS)

1. CURB AND GUTTER REMOVALS SHALL BE SAWCUT OR REMOVED TO THE NEAREST JOINT AS DIRECTED BY THE ENGINEER.
2. SIDEWALK REMOVALS SHALL BE PERFORMED TO THE NEAREST JOINT. THE NEED FOR SAWCUTS SHALL BE DETERMINED BY THE ENGINEER.
3. AN UNDISTRIBUTED QUANTITY OF CONCRETE BASE PATCHING HAS BEEN INCLUDED IN THE PLANS BASED ON A FIELD REVIEW OF THE PROJECT CORRIDOR WITH WISDOT SOUTHEAST REGION MAINTENANCE STAFF ON DECEMBER 4, 2015. THE CONTRACTOR WILL BE REQUIRED TO MILL OFF THE EXISTING ASPHALT OVERLAY TO DETERMINE EXACT BASE PATCHING LOCATIONS AS APPROVED BY THE ENGINEER UNLESS OTHERWISE NOTED. NO BASE PATCHING SHALL BE PERFORMED WITHOUT THE APPROVAL OF THE ENGINEER.
4. THE EXISTING ASPHALT OVERLAY THROUGH SIGNALIZED INTERSECTIONS AND PAVEMENT USED FOR LEFT LANES DURING STAGING OF THE SIGNALIZED INTERSECTIONS SHALL NOT BE MILLED BEFORE BASE PATCHING. BASE PATCHES AT THESE LOCATIONS SHALL BE HIGH EARLY STRENGTH AND PLACED UP TO THE EXISTING ASPHALT OVERLAY SURFACE.
5. MILLING THROUGH INTERSECTIONS AND LEFT TURN LANES AT SIGNALIZED INTERSECTIONS SHALL BE PERFORMED THE SAME DAY AS PAVING OPERATIONS.
6. HIGH EARLY STRENGTH BASE PATCHING SHALL BE USED IN FRONT OF DRIVEWAYS SIDE ROADS, WITHIN INTERSECTIONS AND PAVEMENT USED FOR LEFT TURN LANES AT SIGNALIZED INTERSECTIONS TO REDUCE IMPACTS TO ACCESS DURING CONSTRUCTION.
7. BASE PATCHING IS REQUIRED AT THE TRAFFIC SIGNAL LOOP REPLACEMENT LOCATIONS. REFER TO THE TRAFFIC SIGNAL PLANS FOR SPECIFIC LOCATIONS.

R/W

STH 181 (N. 76TH STREET)

83+00

+50

84+00

+50

85+00

+50

86+00

+50

87+00

+50

88+00

+50

89+00

SAWCUT AND MATCH EXISTING
STA. 87+23, 25' LT.BUTT JOINT REQUIRED
(SEE DETAIL)STA. 87+60
60' WIDEREMOVE SIDEWALK
STA. 87+26 TO STA. 89+00

R/W

MATCH LINE - STA 89+00

R/W

LEGEND

- | | |
|--|------------------------------------|
| | REMOVING PAVEMENT |
| | REMOVING ASPHALTIC SURFACE MILLING |
| | REMOVING CONCRETE SIDEWALK |
| | REMOVING CURB & GUTTER |
| | SAWING CONCRETE |
| | SAWING ASPHALT |

SAWCUT AND MATCH EXISTING
STA. 87+39, 30' RT.BUTT JOINT REQUIRED
(SEE DETAIL)REMOVE CURB AND GUTTER
STA. 88+14 TO STA. 88+24REMOVE SIDEWALK
STA. 88+04 TO STA. 88+19REMOVE SIDEWALK
STA. 88+44 TO STA. 88+89

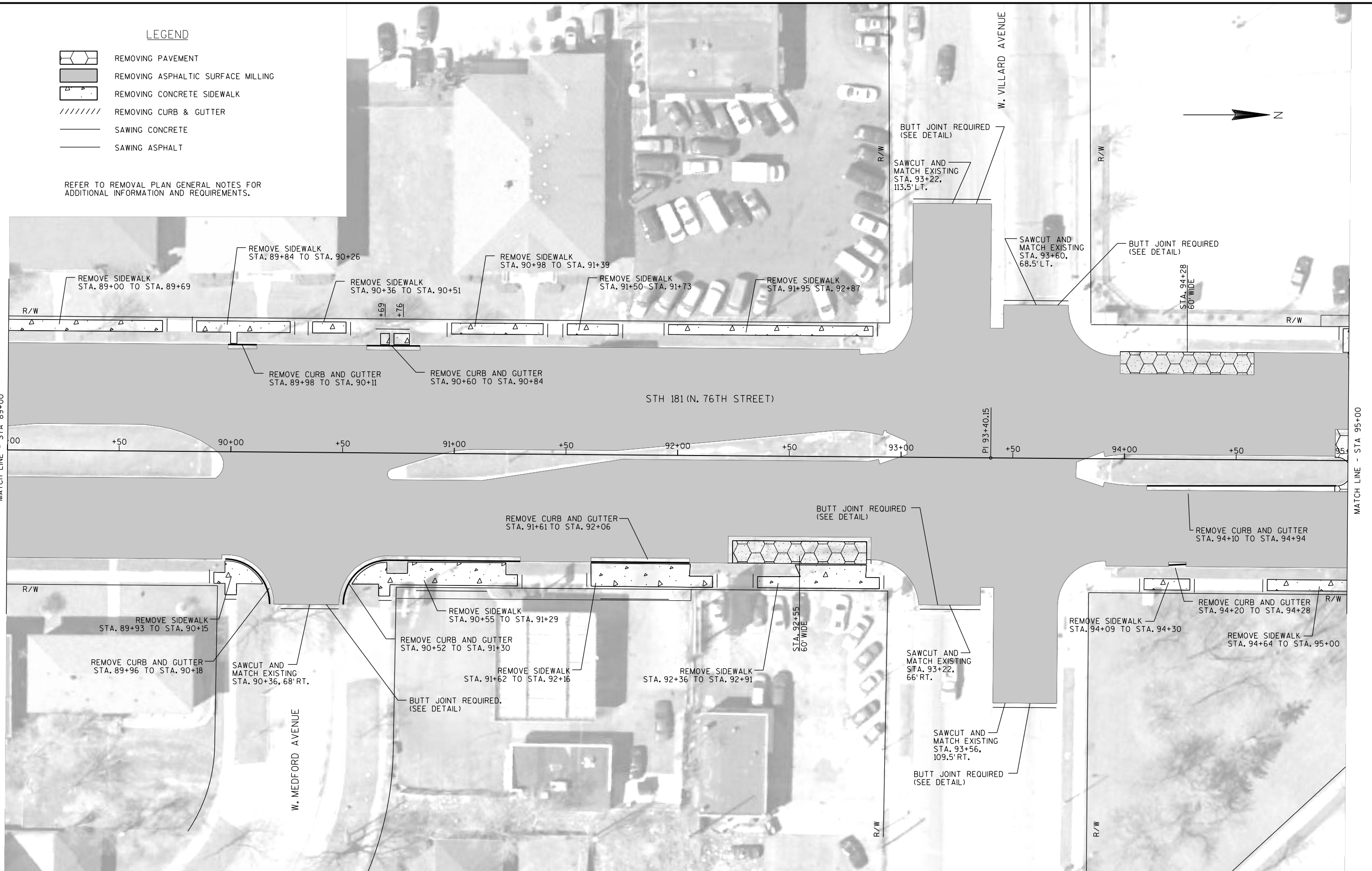
R/W

LEGEND

-  REMOVING PAVEMENT
 REMOVING ASPHALTIC SURFACE MILLING
 REMOVING CONCRETE SIDEWALK
 REMOVING CURB & GUTTER
 SAWING CONCRETE
 SAWING ASPHALT

REFER TO REMOVAL PLAN GENERAL NOTES FOR ADDITIONAL INFORMATION AND REQUIREMENTS.

MATCH LINE - STA 89+00

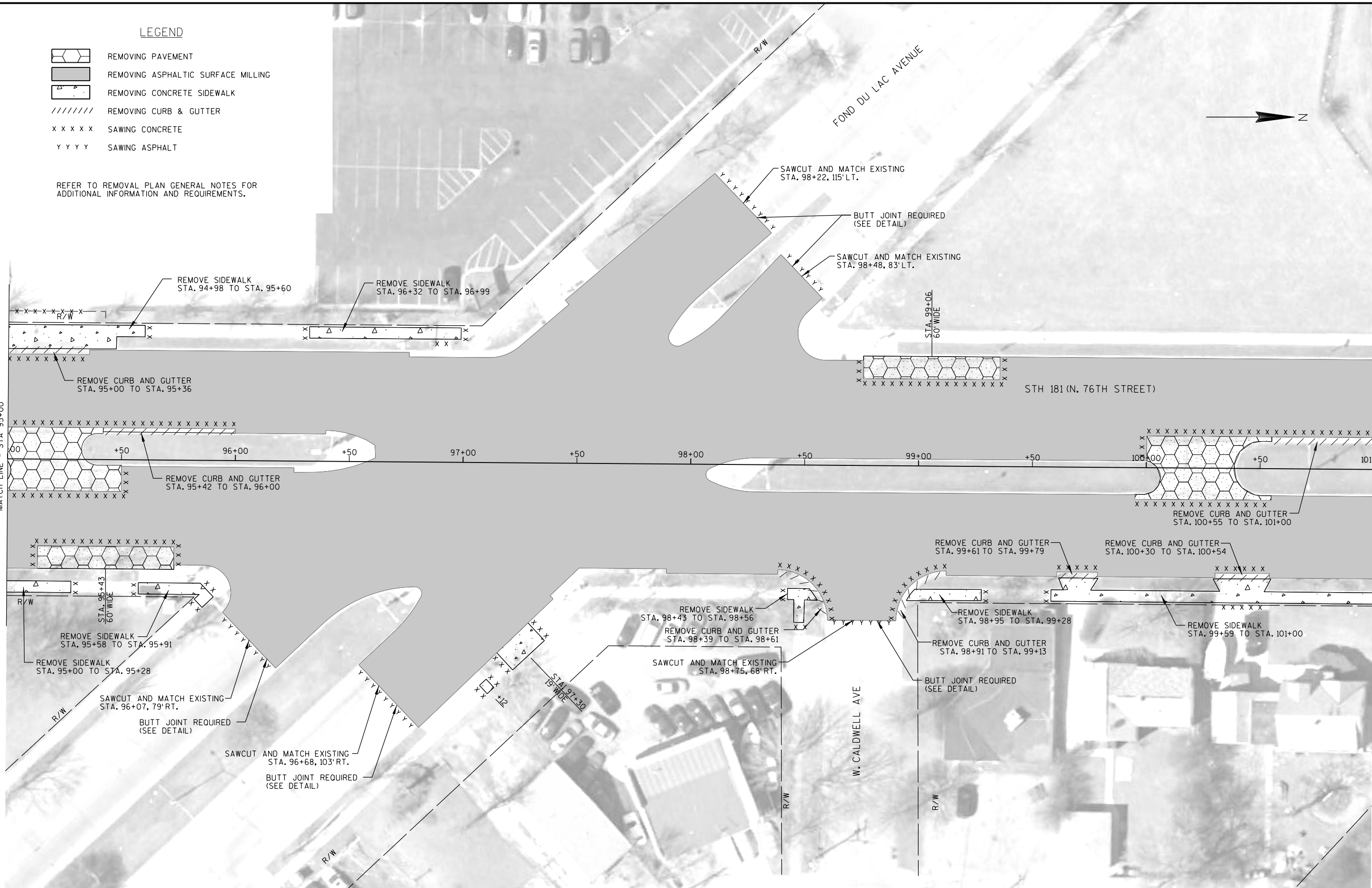


LEGEND

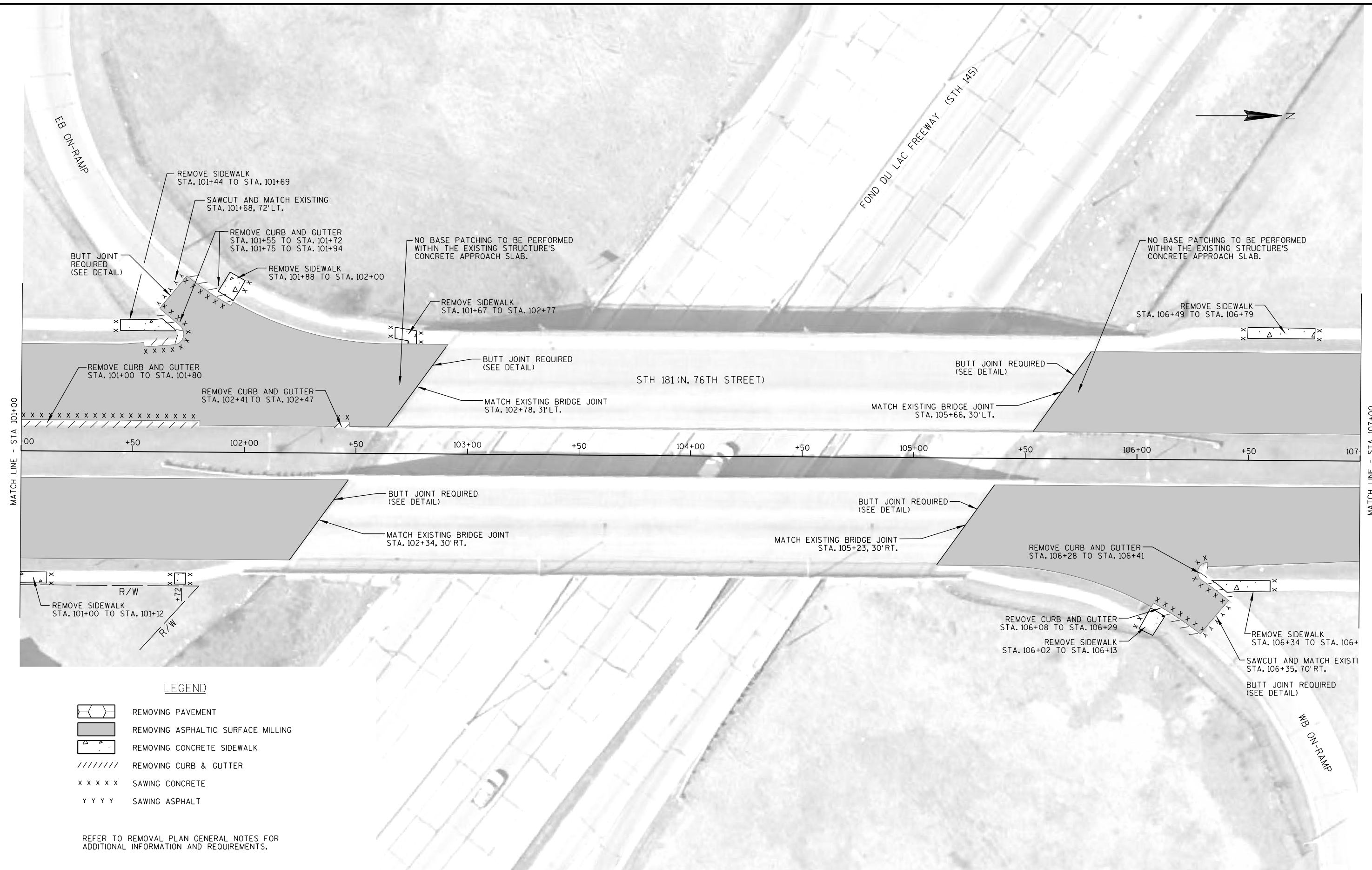
- REMOVING PAVEMENT
REMOVING ASPHALTIC SURFACE MILLING
REMOVING CONCRETE SIDEWALK
REMOVING CURB & GUTTER
SAWING CONCRETE
SAWING ASPHALT

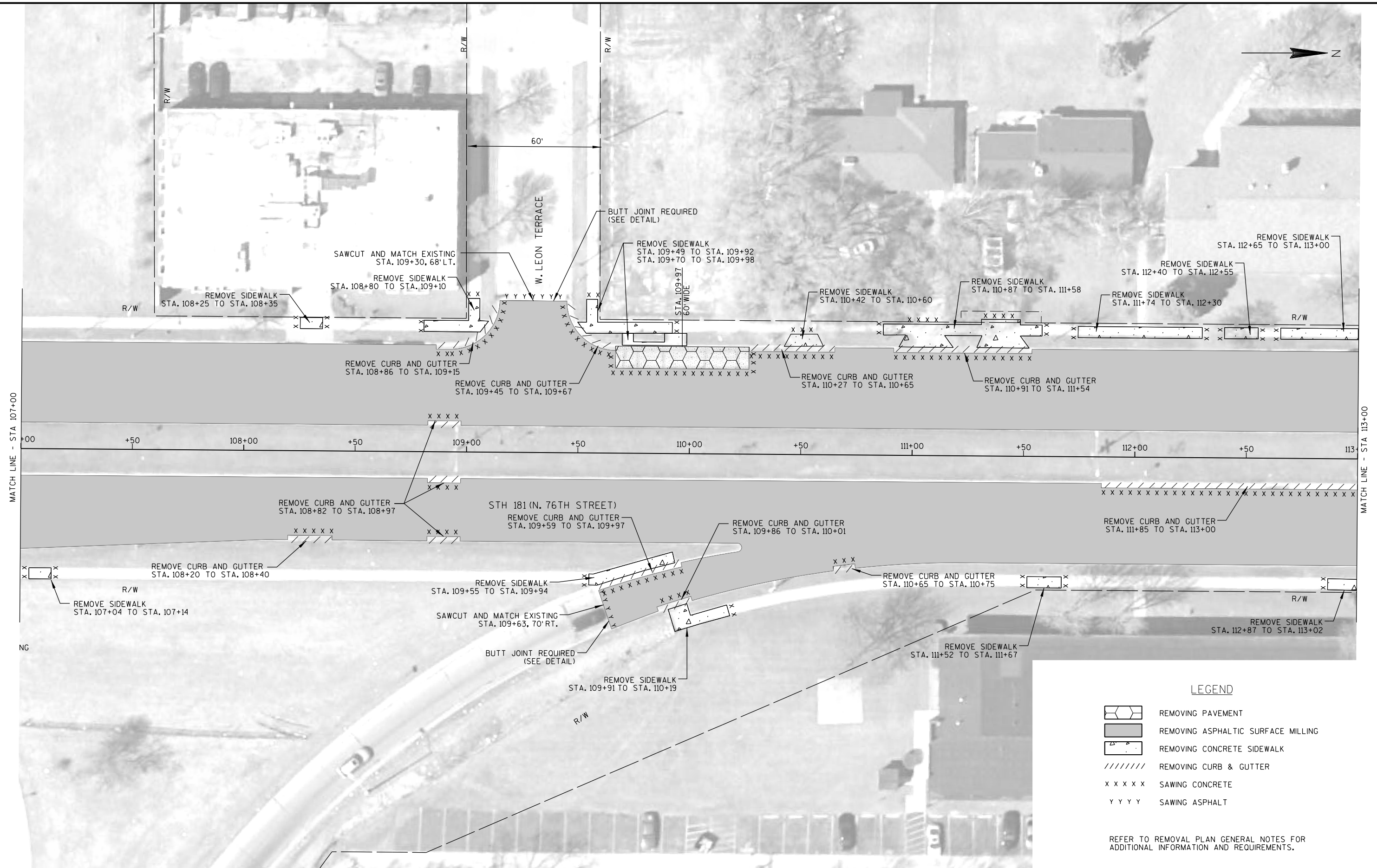
REFER TO REMOVAL PLAN GENERAL NOTES FOR
ADDITIONAL INFORMATION AND REQUIREMENTS.

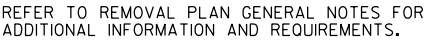
MATCH LINE - STA 95+00



MATCH LINE - STA 101+00





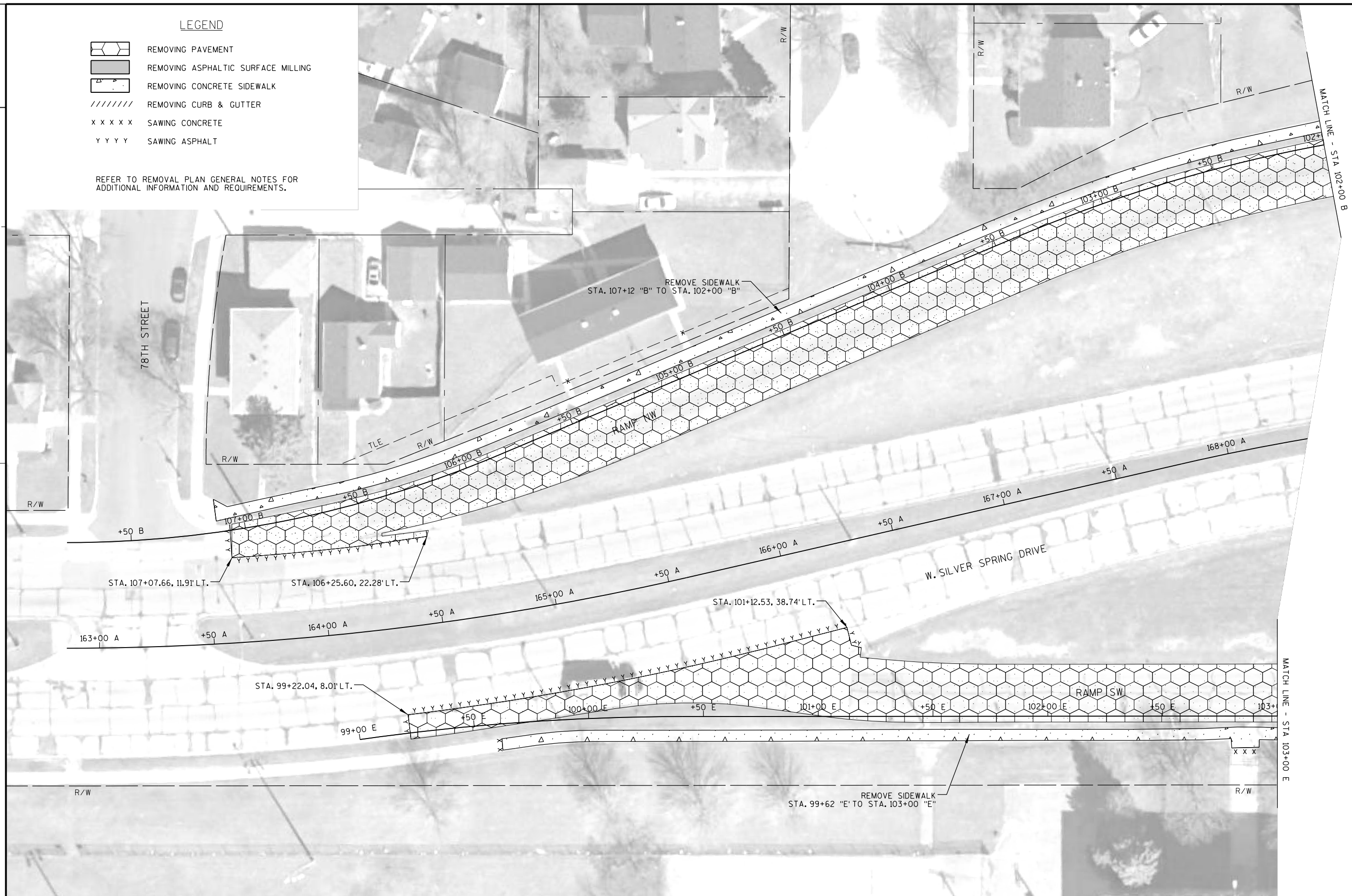




LEGEND

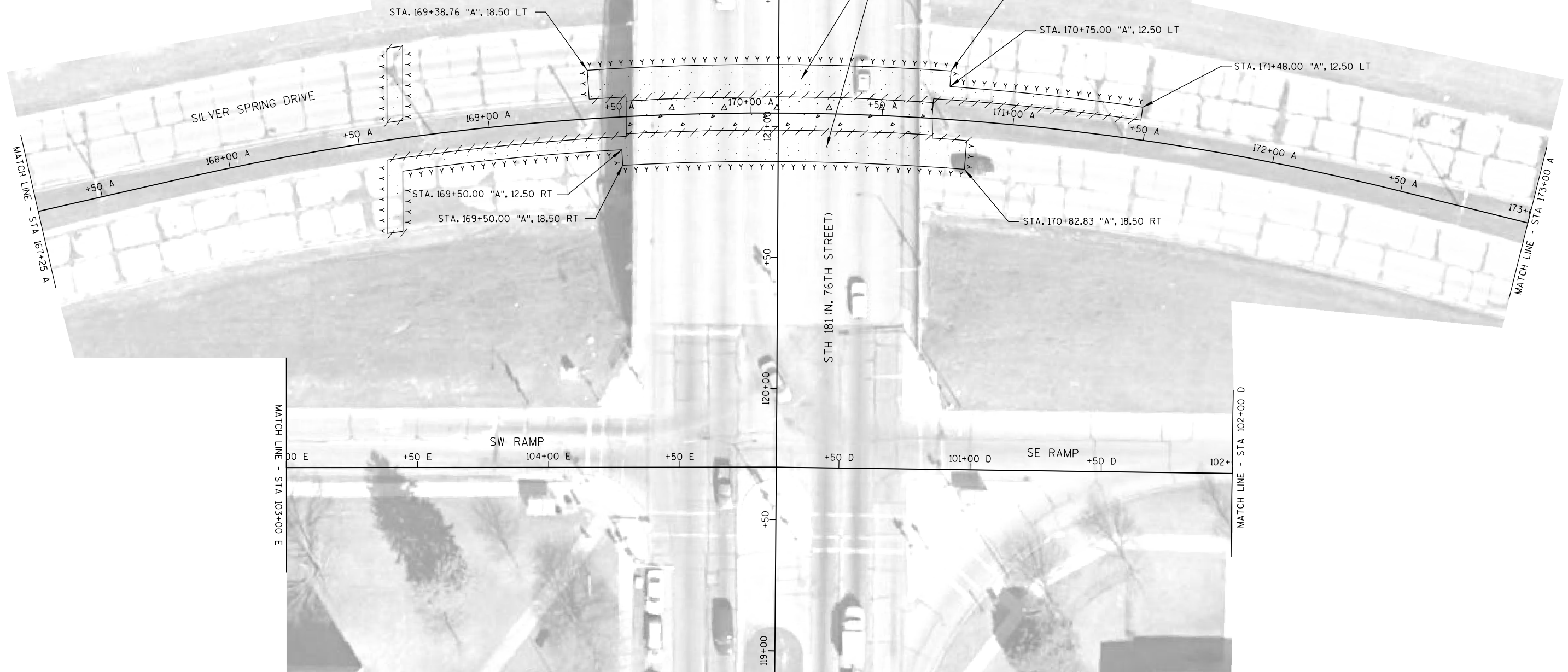
- REMOVING PAVEMENT
REMOVING ASPHALTIC SURFACE MILLING
REMOVING CONCRETE SIDEWALK
REMOVING CURB & GUTTER
SAWING CONCRETE
SAWING ASPHALT

REFER TO REMOVAL PLAN GENERAL NOTES FOR
ADDITIONAL INFORMATION AND REQUIREMENTS.



- LEGEND
-  REMOVING PAVEMENT
 -  REMOVING ASPHALTIC SURFACE MILL
 -  REMOVING CONCRETE SIDEWALK
 -  REMOVING CURB & GUTTER
 -  SAWING CONCRETE
 -  SAWING ASPHALT

REFER TO REMOVAL PLAN GENERAL NOTES FOR

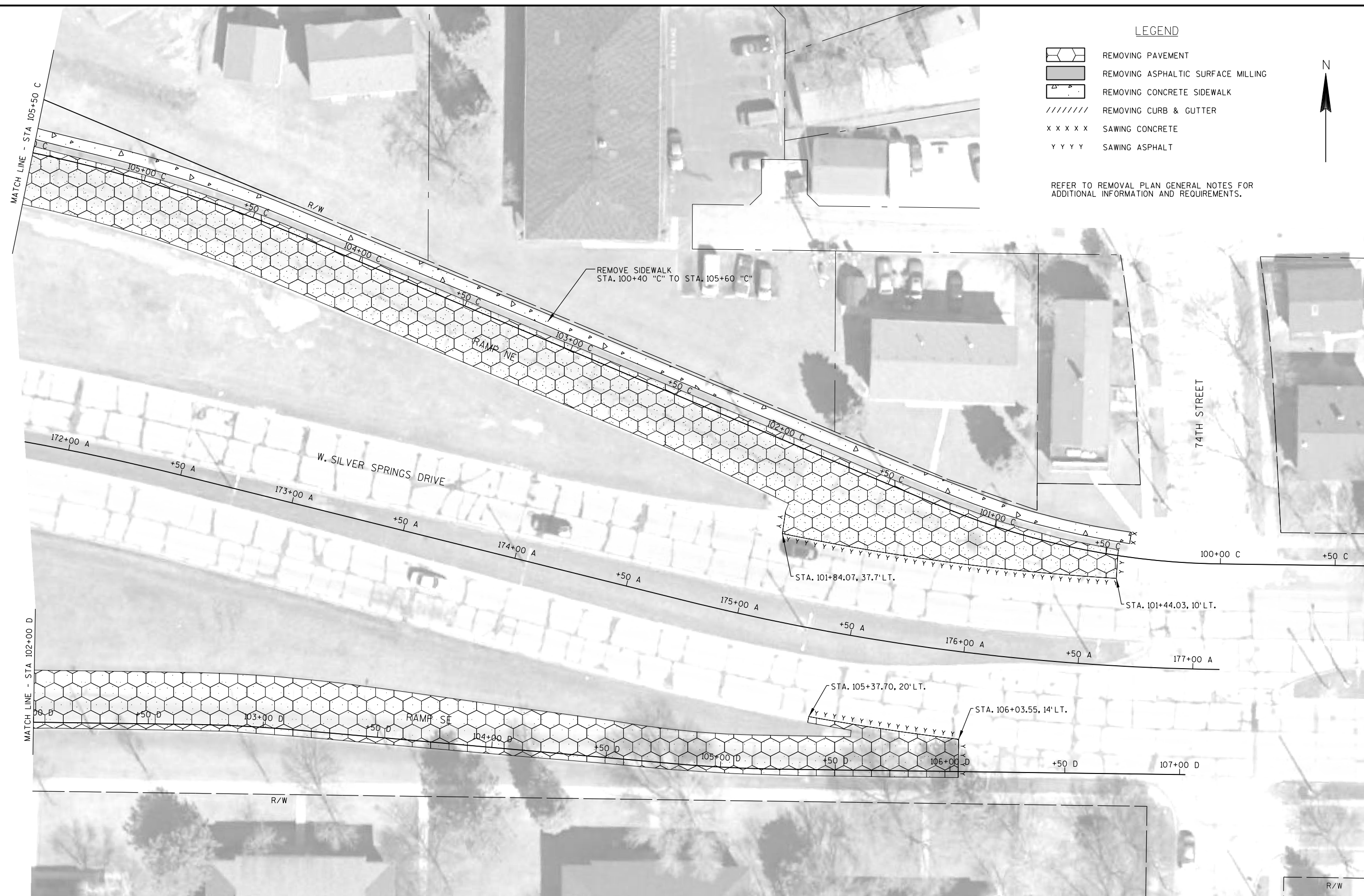


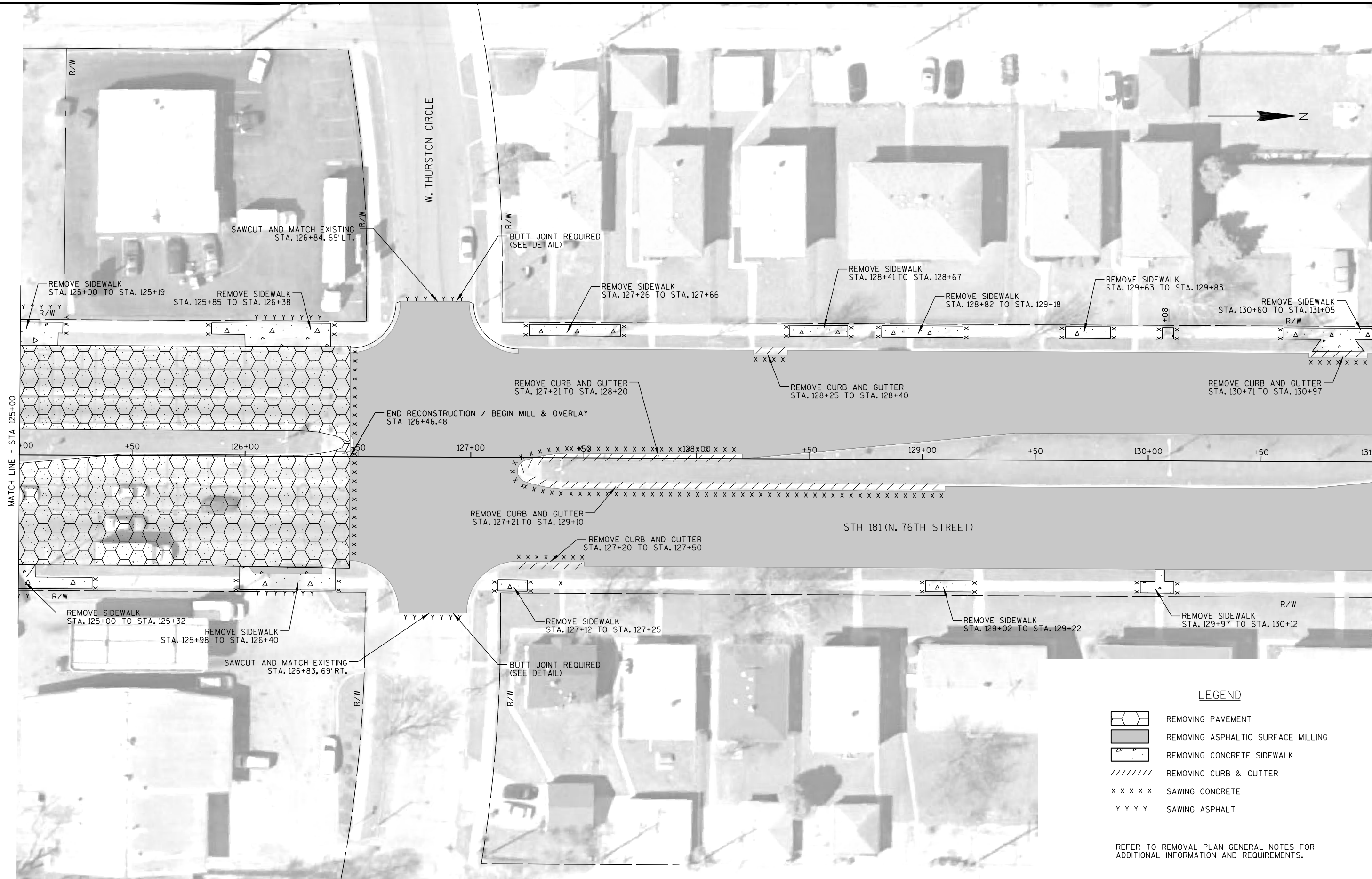
LEGEND

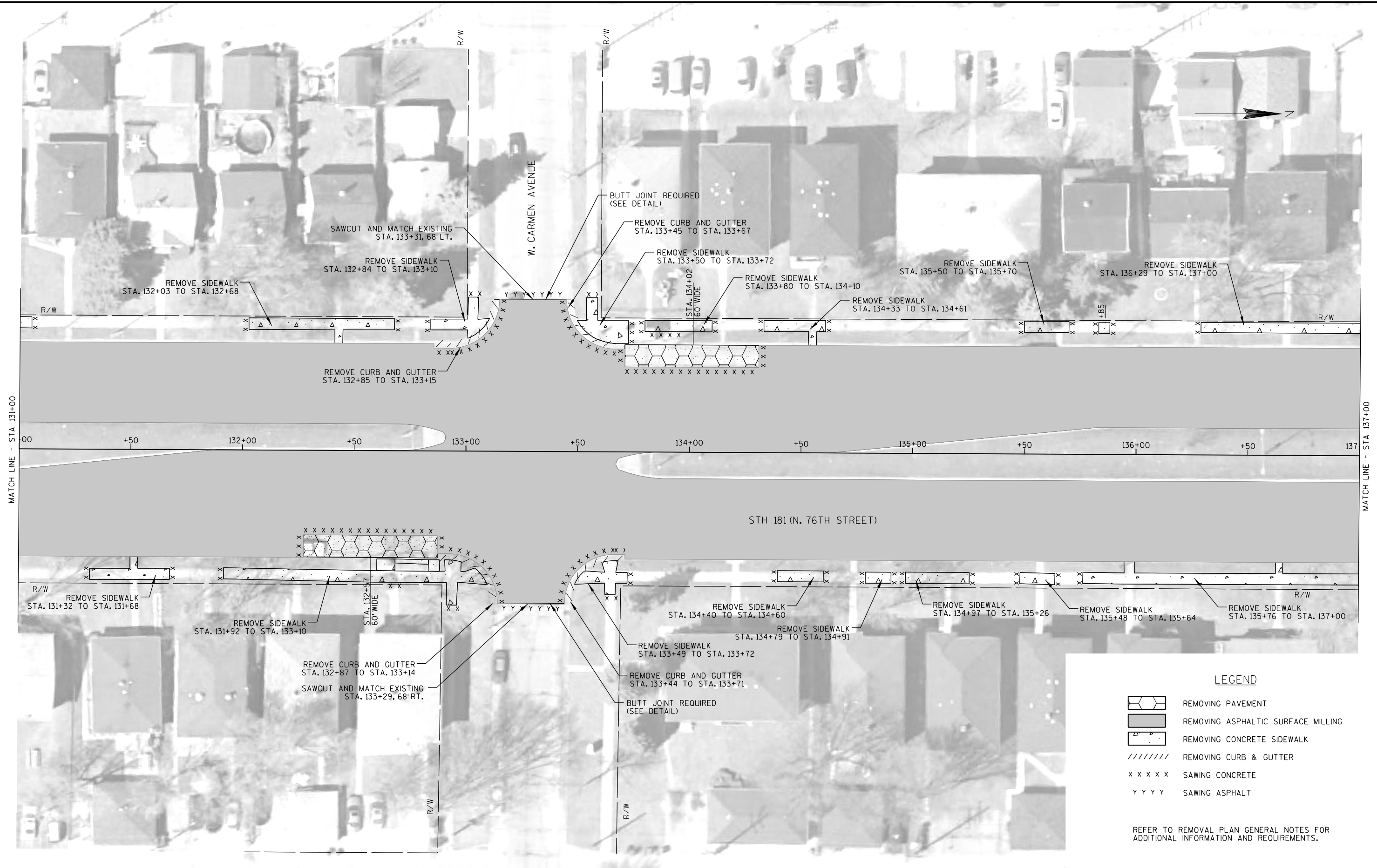
	REMOVING PAVEMENT
	REMOVING ASPHALTIC SURFACE MILLING
	REMOVING CONCRETE SIDEWALK
	REMOVING CURB & GUTTER
	SAWING CONCRETE
	SAWING ASPHALT

REFER TO REMOVAL PLAN GENERAL NOTES FOR
ADDITIONAL INFORMATION AND REQUIREMENTS.

N



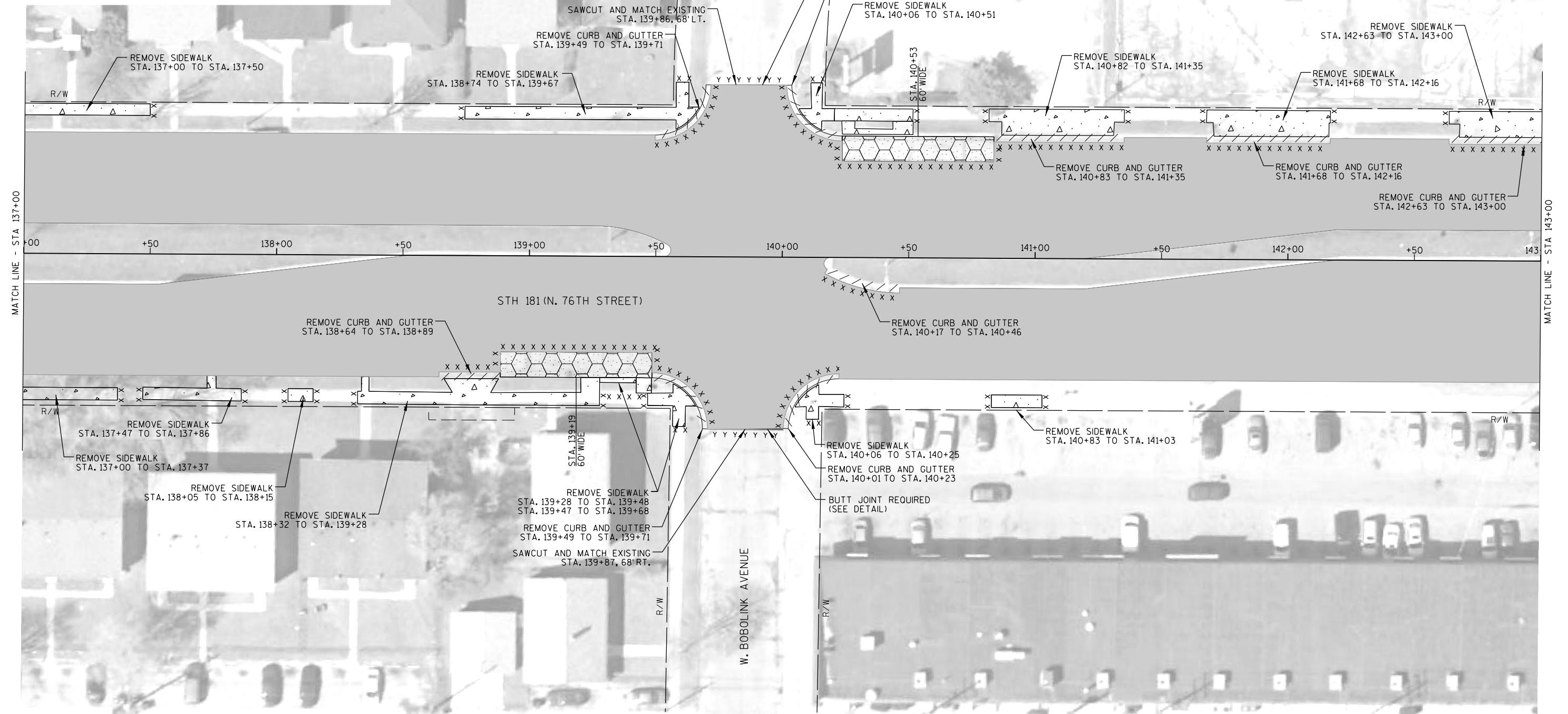


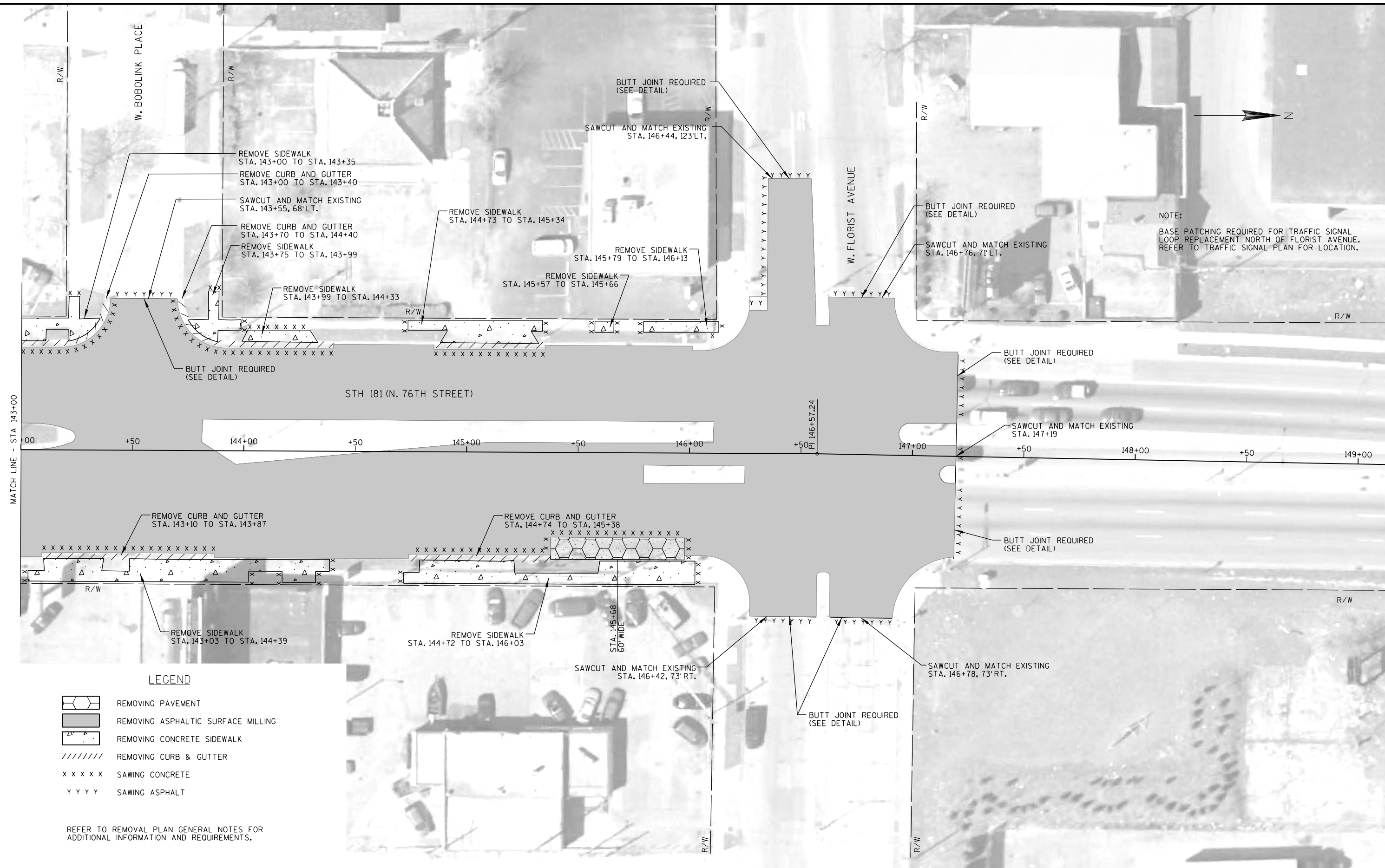


LEGEND

-  REMOVING PAVEMENT
 REMOVING ASPHALTIC SURFACE MILLING
 REMOVING CONCRETE SIDEWALK
 REMOVING CURB & GUTTER
 SAWING CONCRETE
 SAWING ASPHALT

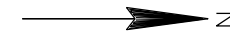
REFER TO REMOVAL PLAN GENERAL NOTES FOR ADDITIONAL INFORMATION AND REQUIREMENTS.



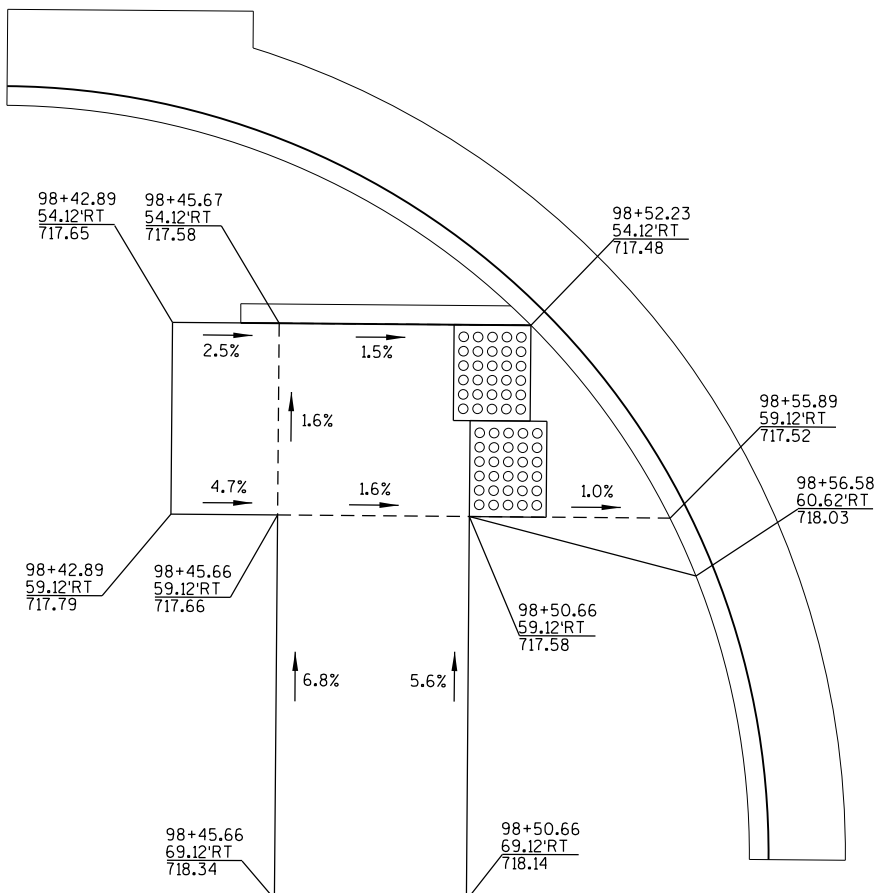
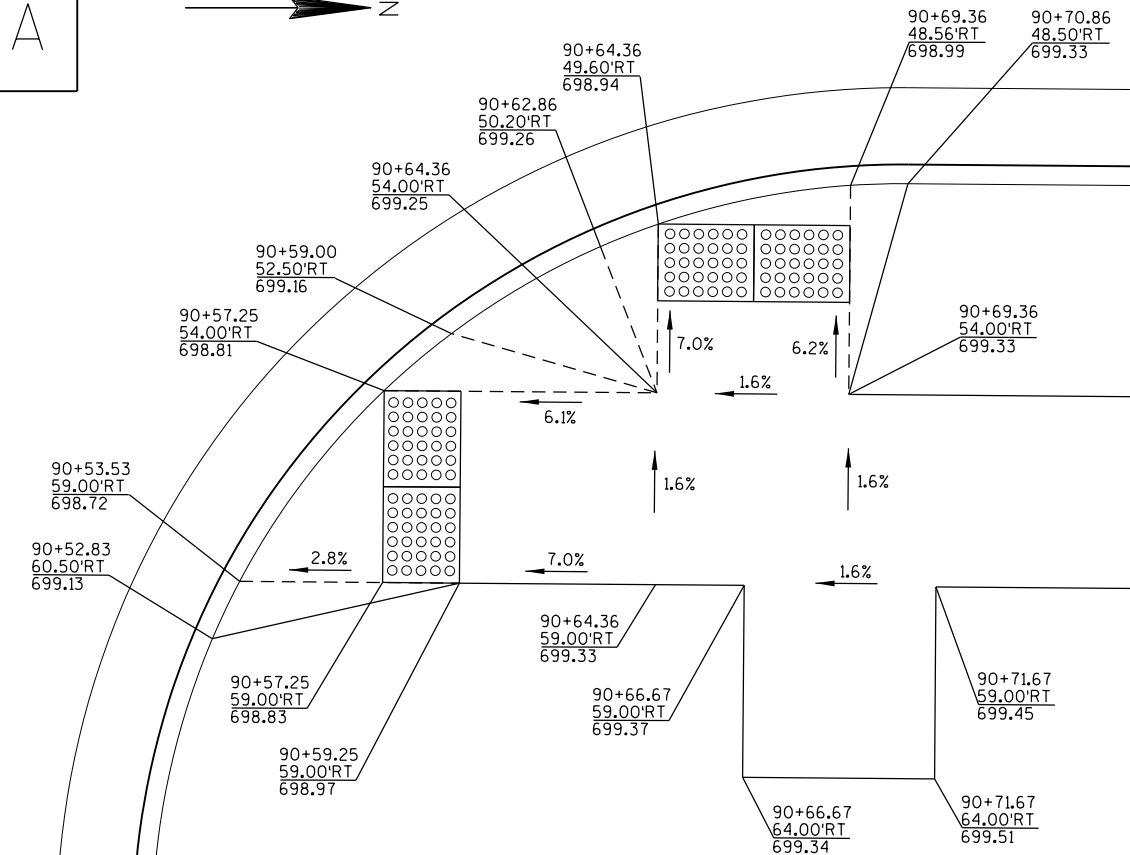
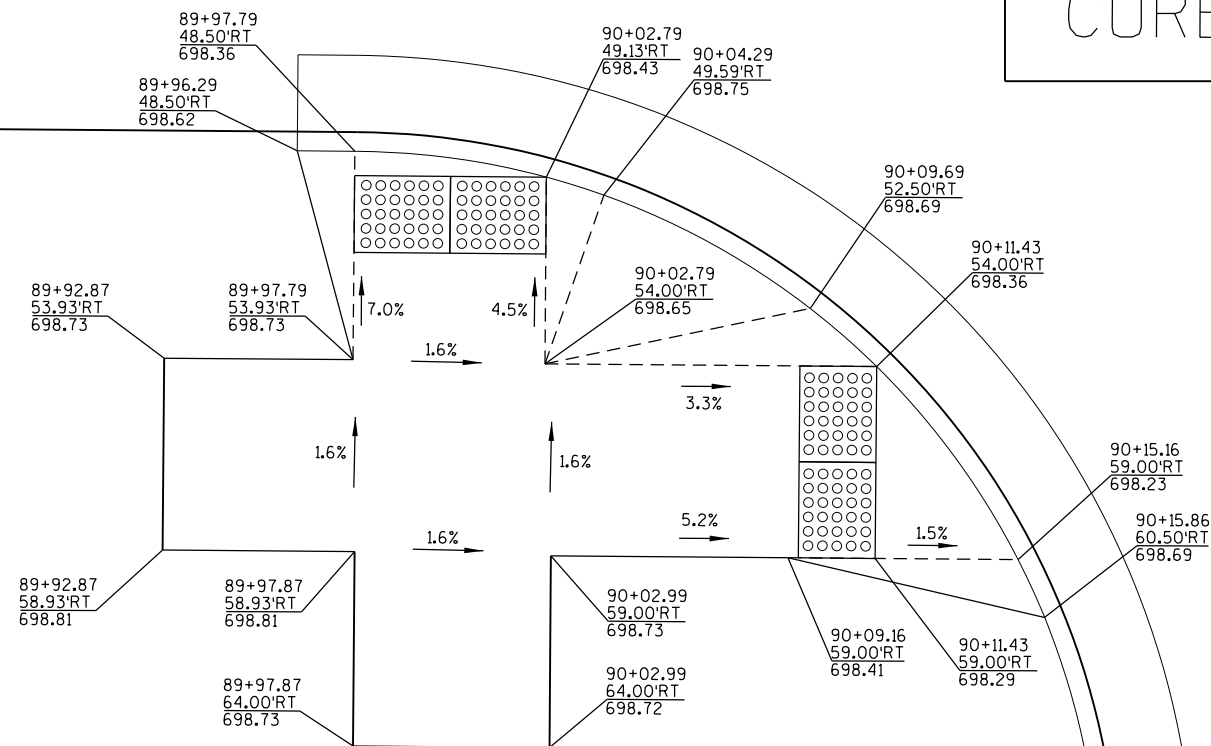


2

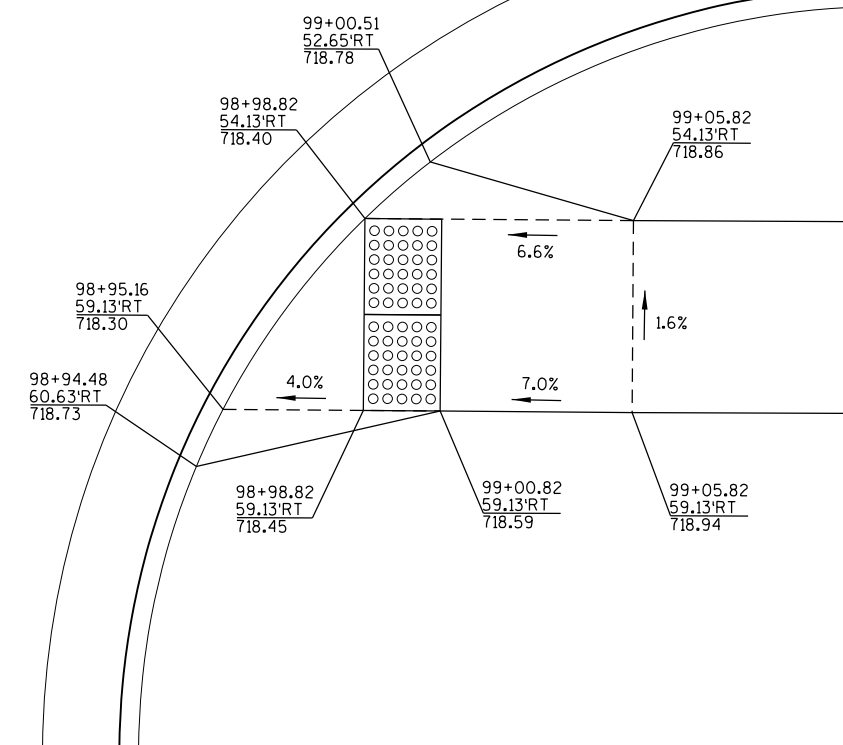
CURB RAMP DETAIL A



2



CURB RAMP DETAIL B



PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

PLAN DETAIL

SHEET

E

FILE NAME : L:\Jobs2010\20100384\CAD\WISDOT_Trans\dgn\00\021102_cd.dgn

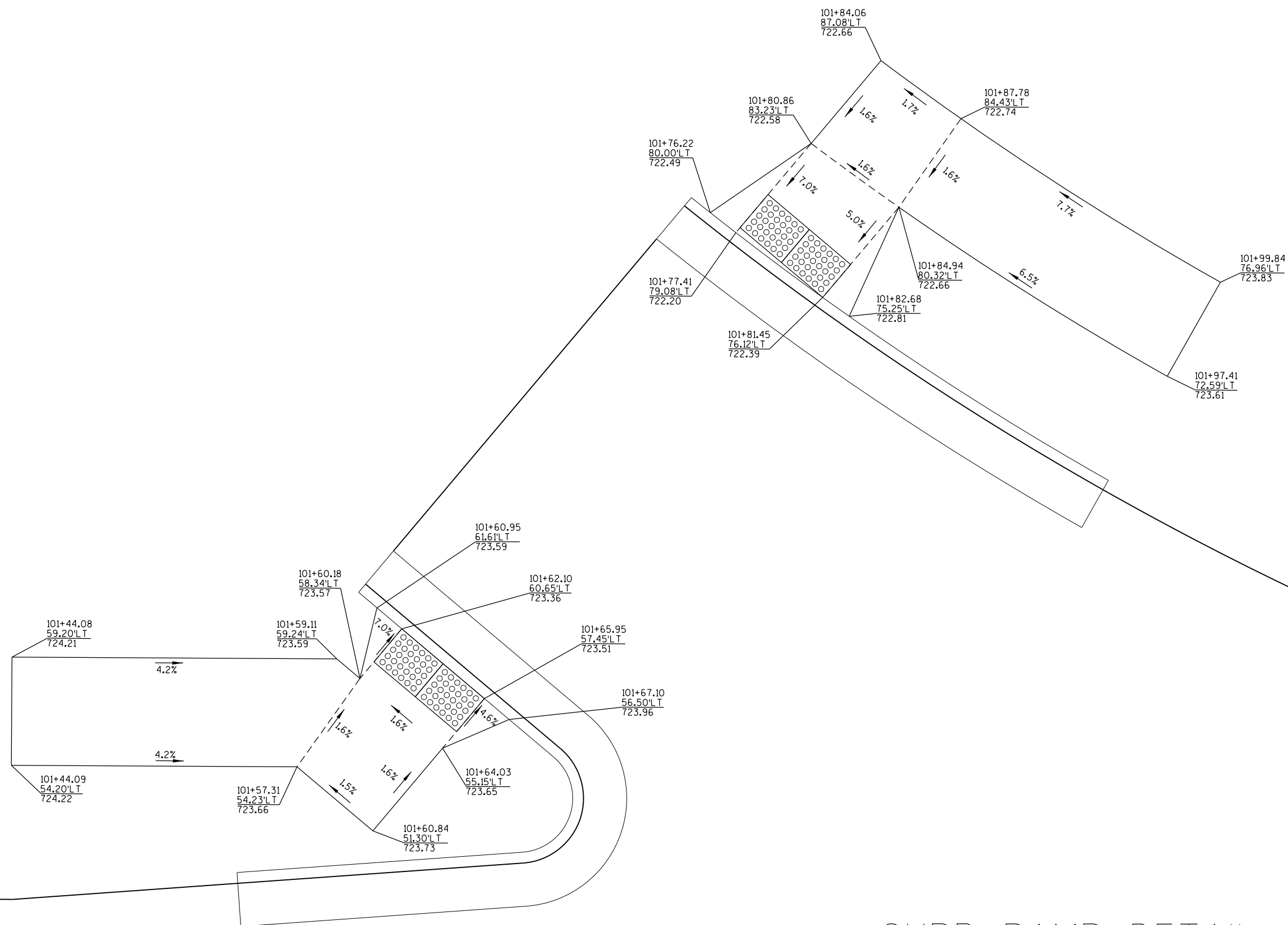
PLOT DATE : 5/1/2016

PLOT BY : GRAEF

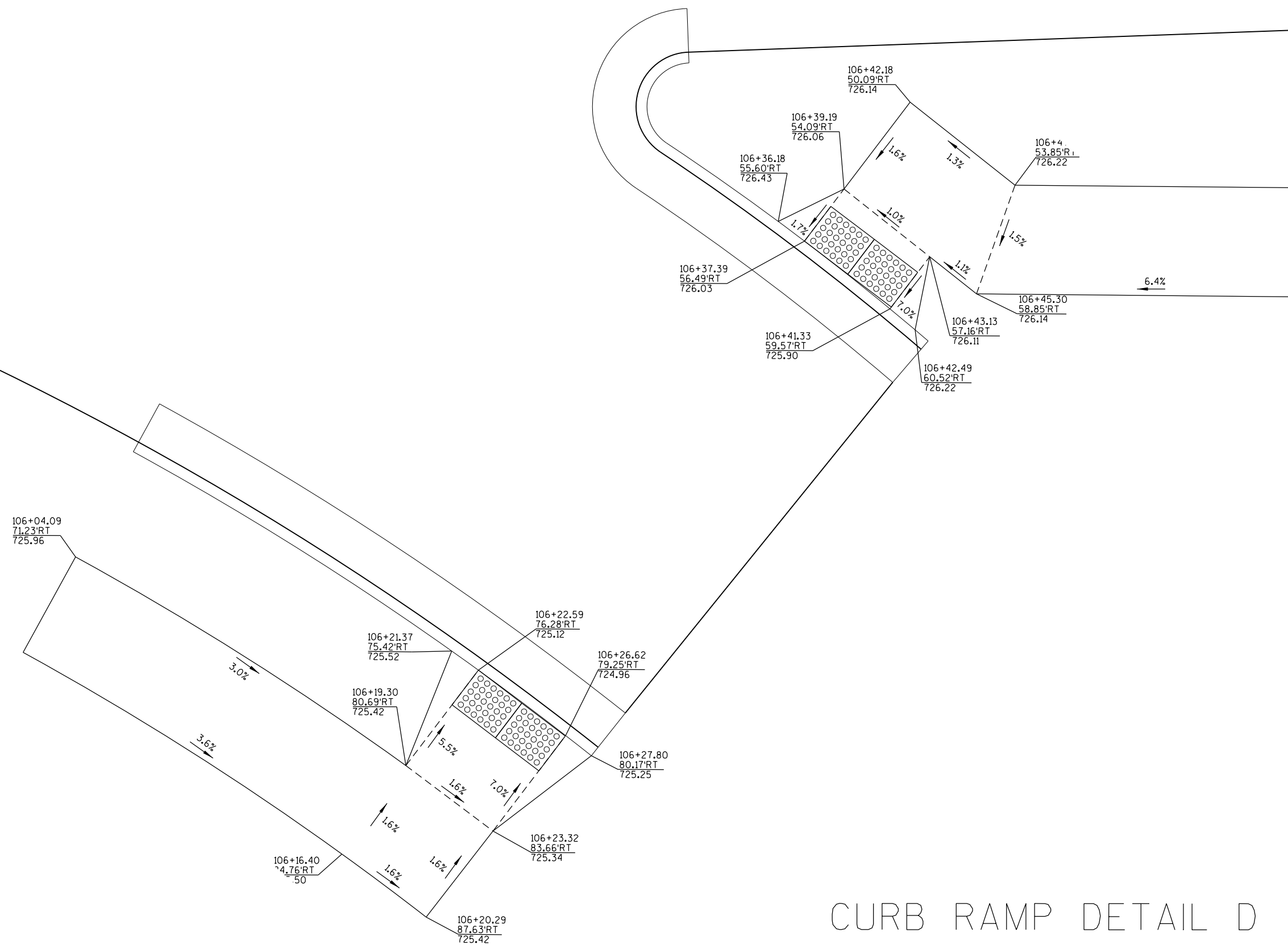
PLOT NAME :

PLOT SCALE : 5.0000 sf / in.

WISDOT/CADDs SHEET 42

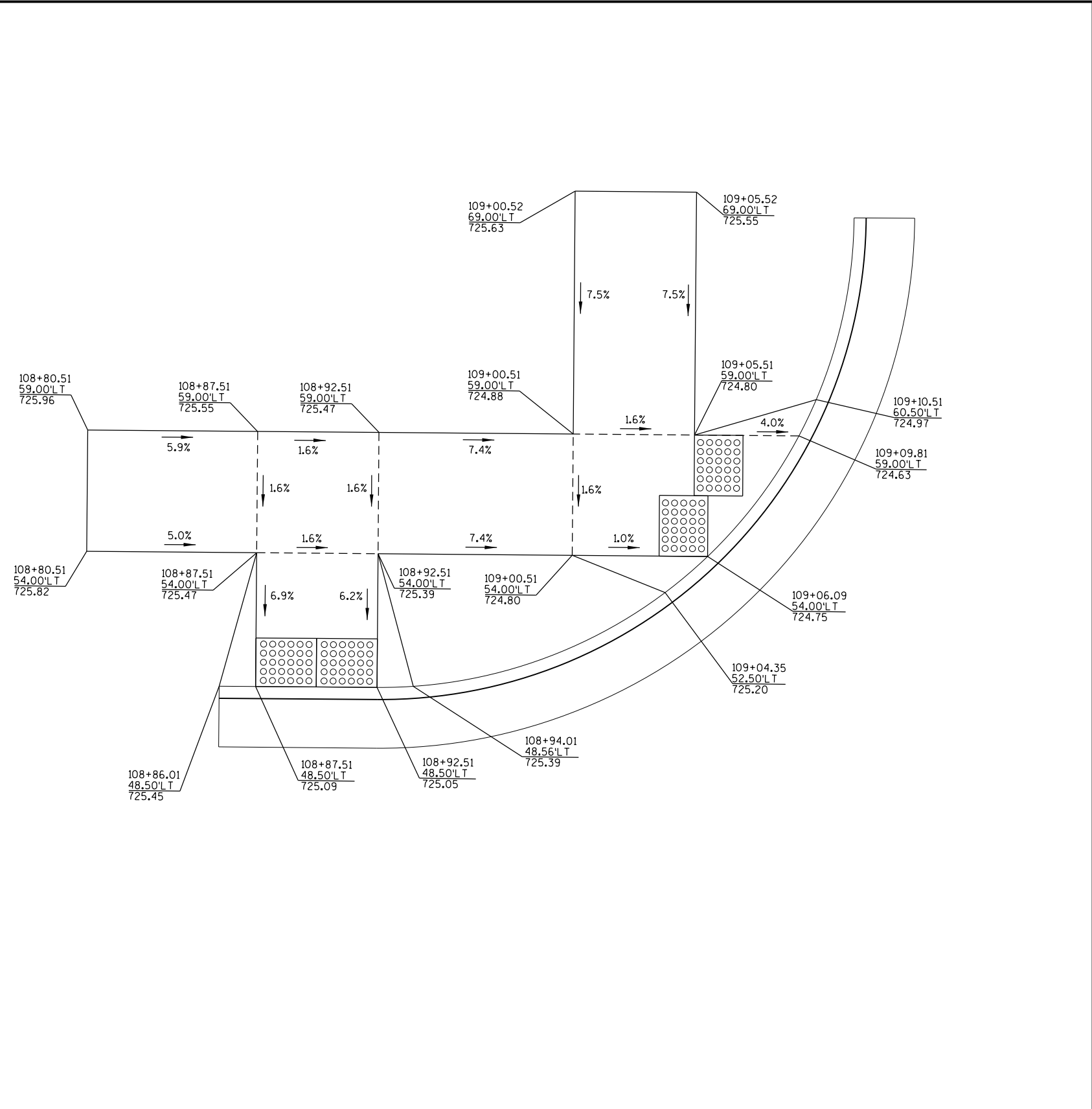


CURB RAMP DETAIL C



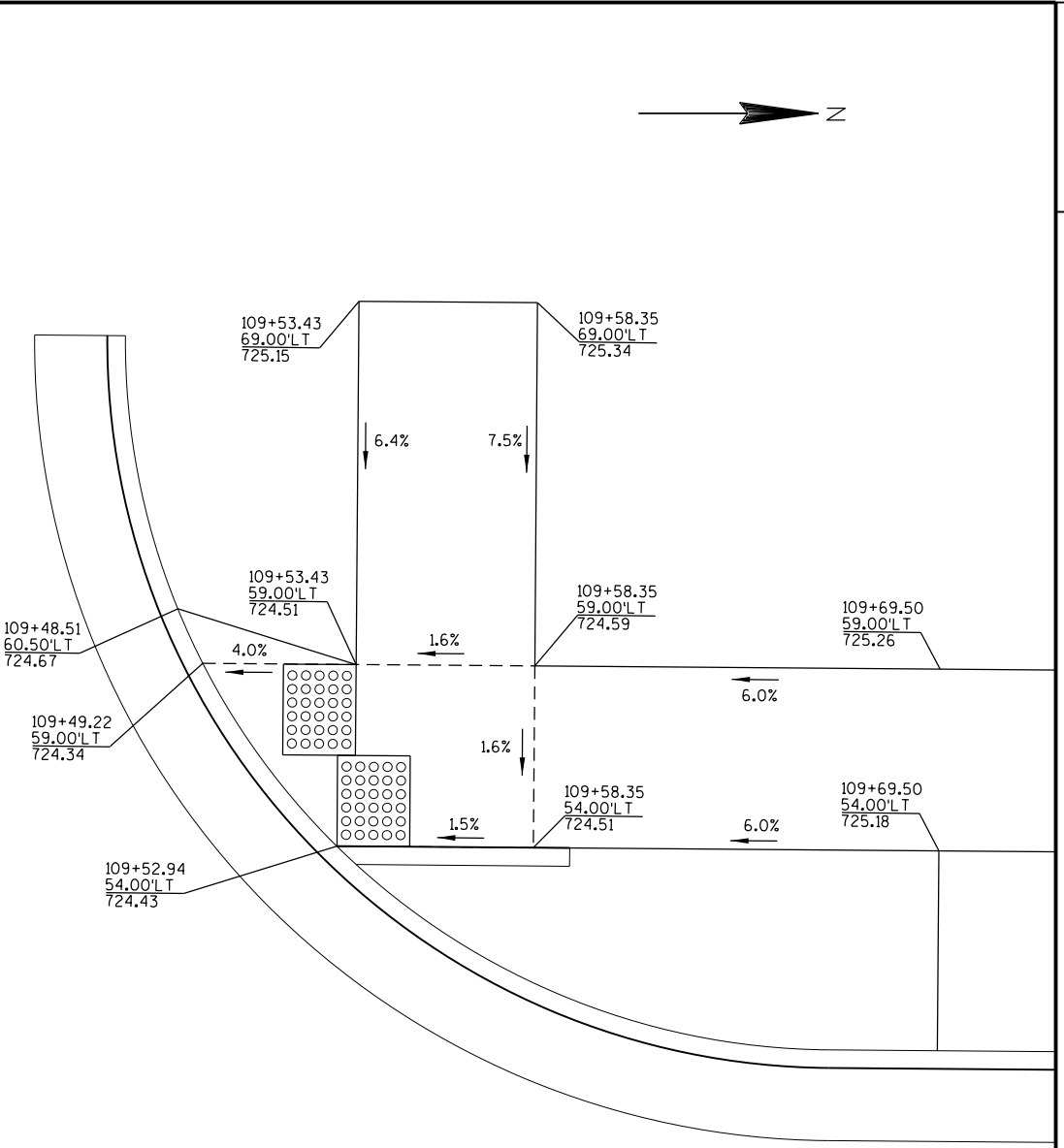
CURB RAMP DETAIL D

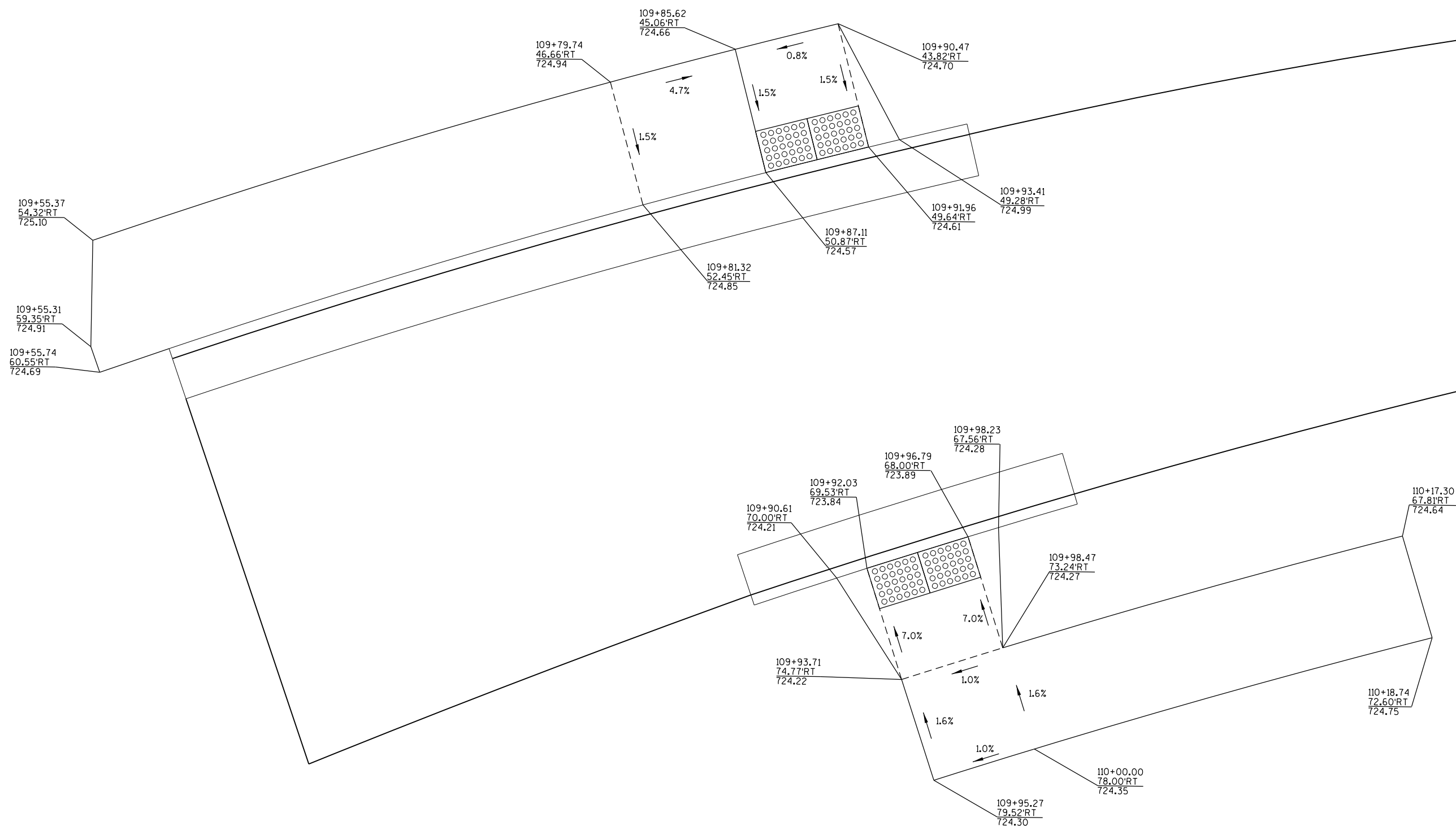
2



CURB RAMP DETAIL E

2





CURB RAMP DETAIL F

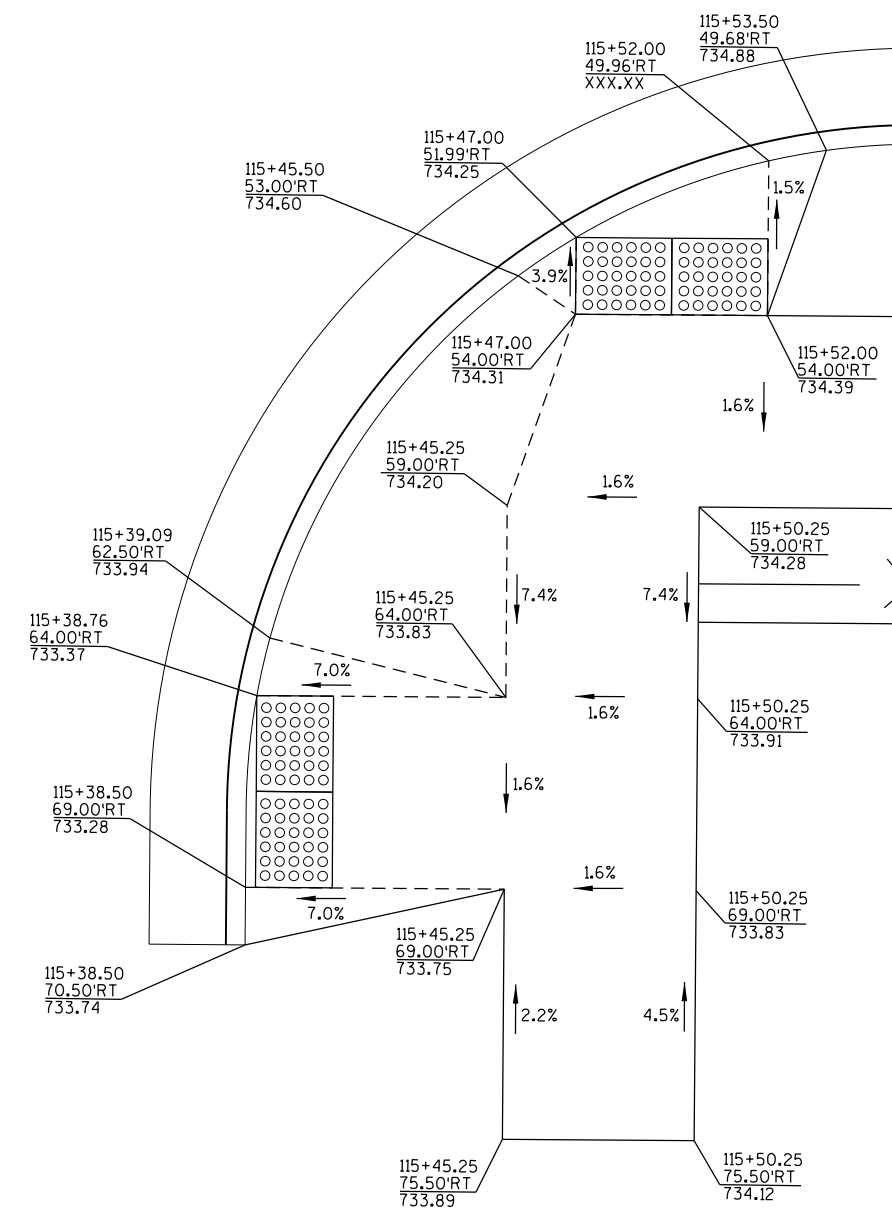
2



3

WISDOT/CADDS SHEET 42

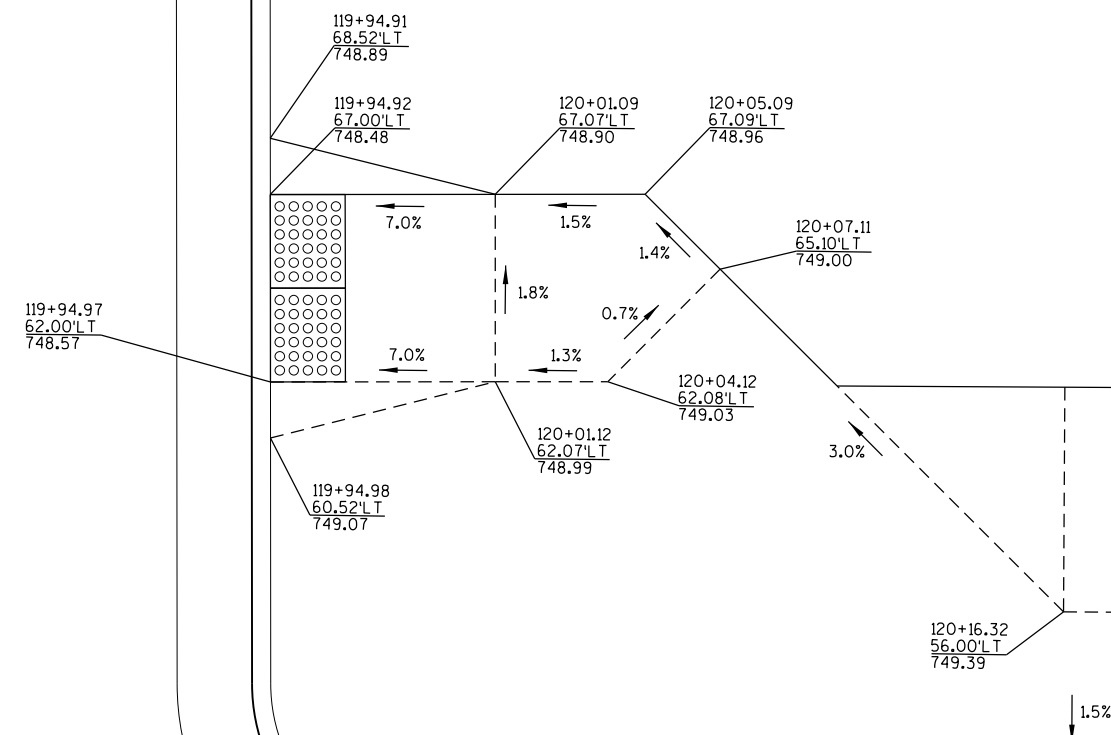
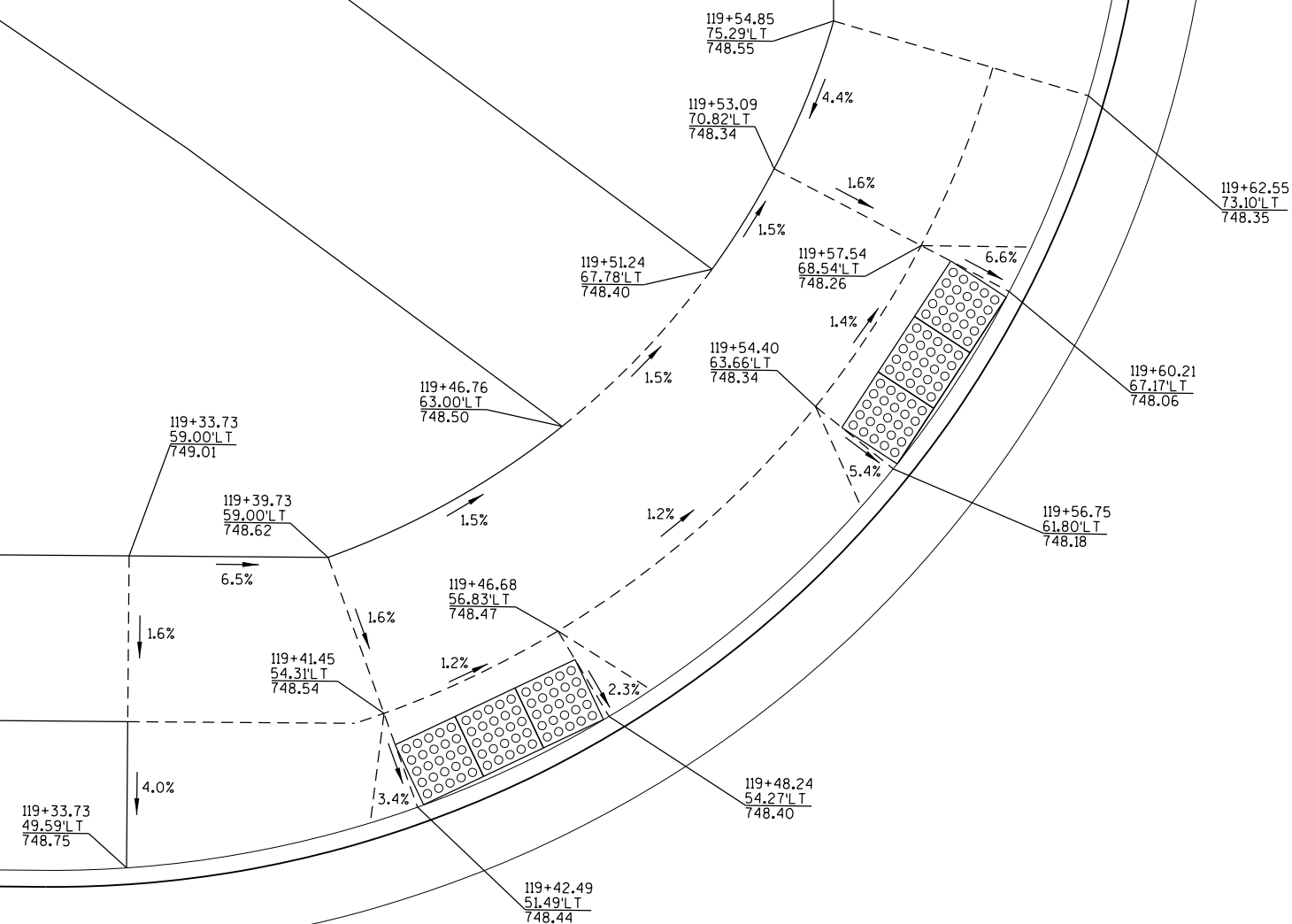
2



3

2

2



CURB RAMP DETAIL I

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

PLAN DETAIL

SHEET

E

FILE NAME : L:\Jobs\2010\20100384\CAD\WISDOT_Trans\ dgn\00\021109_cd.dgn

PLOT DATE : 5/1/2016

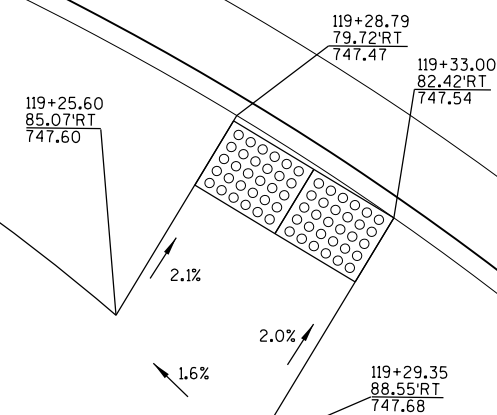
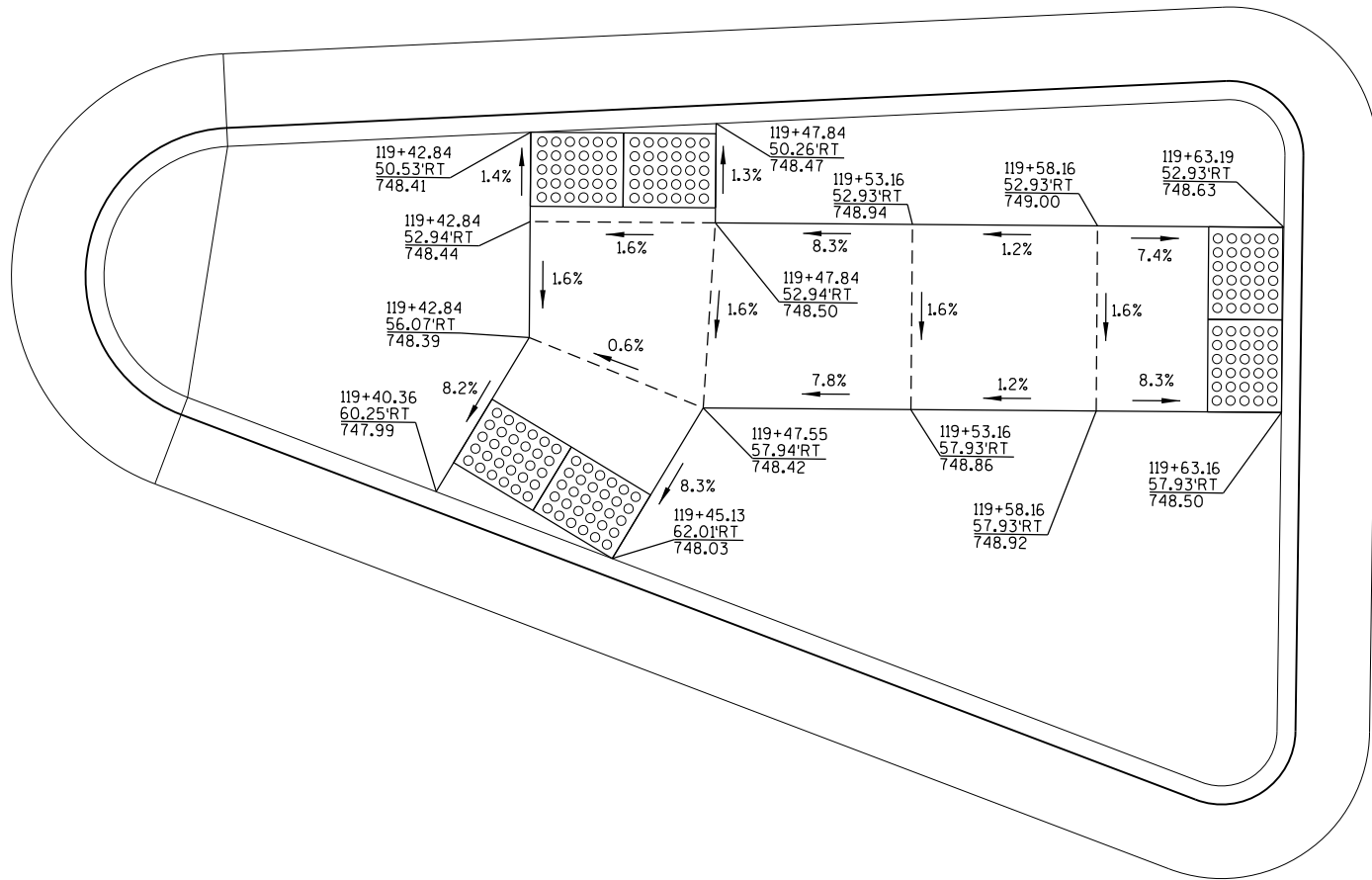
PLOT BY : GRAEF

PLOT NAME :

PLOT SCALE : 5.1200 sf / in.

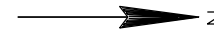
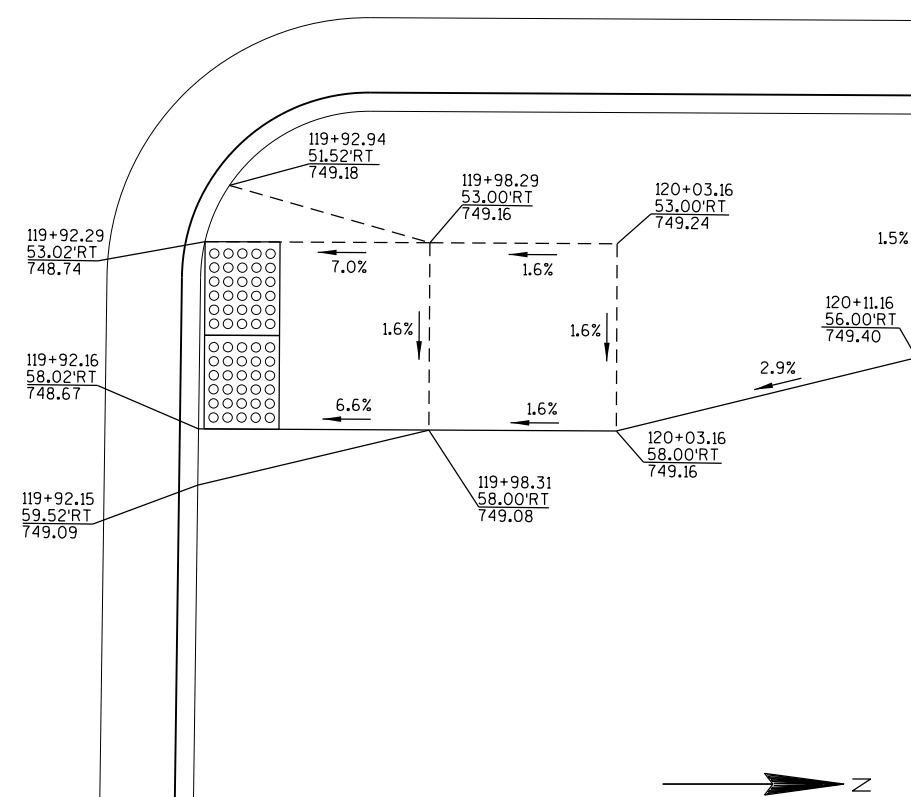
WISDOT/CADDs SHEET 42

2



DETAIL J

2



2

2

CURB RAMP DETAIL K

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

PLAN DETAIL

SHEET

E

FILE NAME : L:\Jobs\2010\20100384\CAD\WisDOT_Trans\ dgn\00\021111_cd.dgn

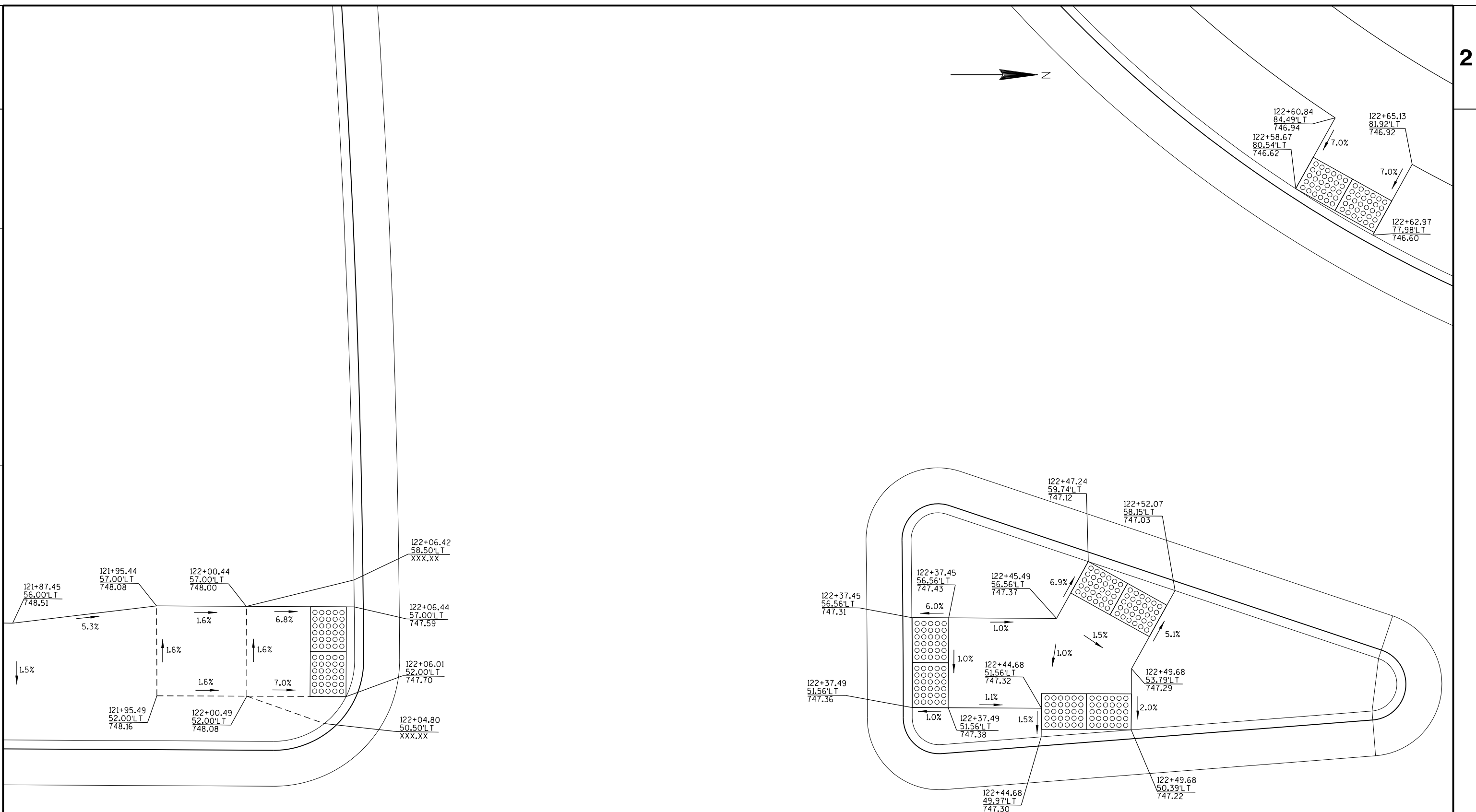
PLOT DATE : 5/1/2016

PLOT BY : GRAEF

PLOT NAME :

PLOT SCALE : 5.1200 sf / in.

WISDOT/CADDs SHEET 42



2

The diagram shows a cross-section of a road with various elevations and percentages. The road is divided into several sections by dashed lines. The elevations are given in feet and inches (RT) and feet (xx). The percentages are given in percent (%).

Key data points and percentages:

- 1.5% (upward arrow)
- 3.4% (downward arrow)
- 1.6% (horizontal arrows)
- 7.0% (horizontal arrow)
- 6.9% (horizontal arrow)
- 1.6% (downward arrow)

Key data points (Elevations):

- 121+83.25
56.00'RT
748.54
- 121+95.45
56.00'RT
748.17
- 121+95.36
61.00'RT
748.09
- 122+00.45
56.00'RT
748.09
- 122+00.36
61.00'RT
748.01
- 122+06.54
54.50'RT
xx
- 122+06.4
56.00'RT
747.67
- 122+06.3
61.00'RT
747.60
- 122+06.3
62.50'RT
xx

[illegible]

CURB RAMP DETAIL L

3

WISDOT/CADDS SHEET 42

2

2



CURB RAMP DETAIL M

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

PLAN DETAIL

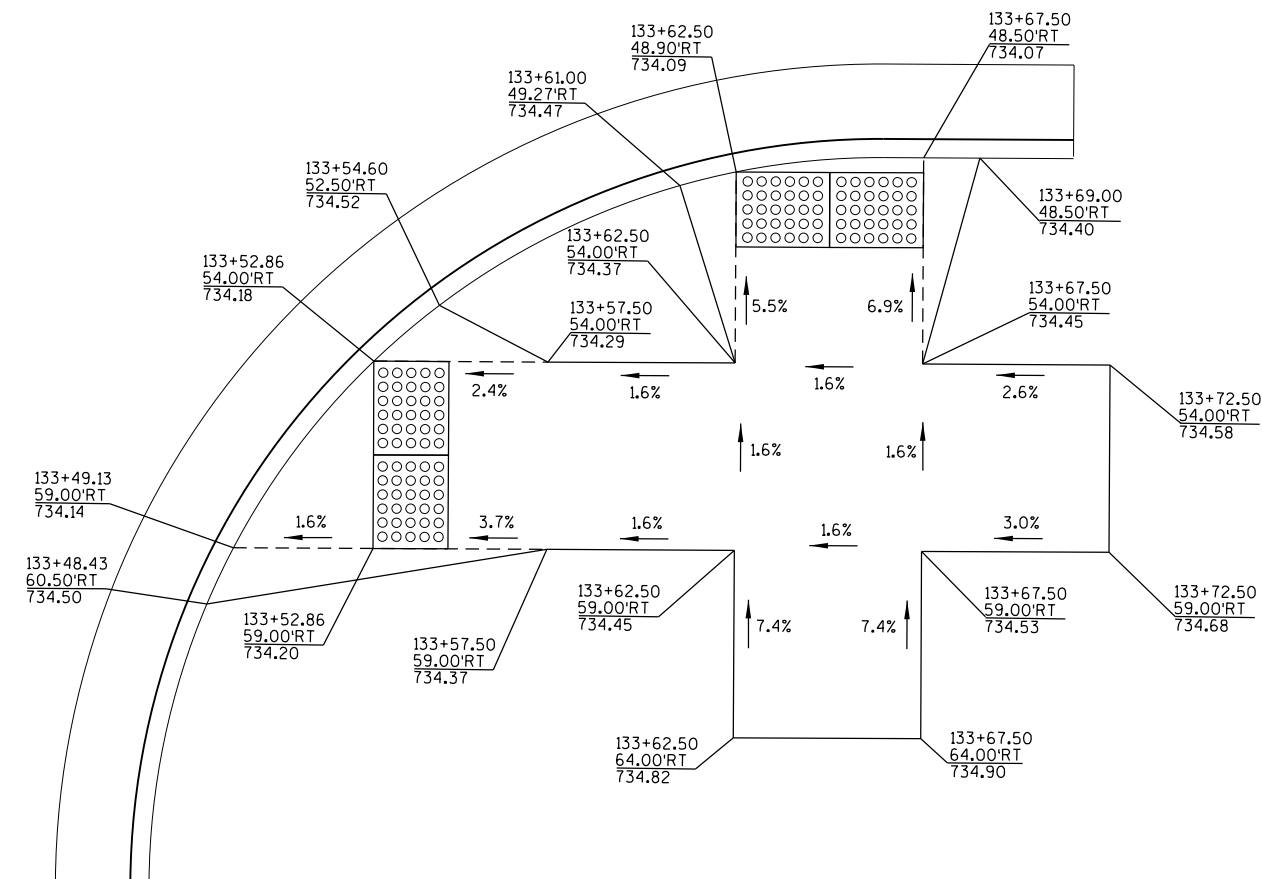
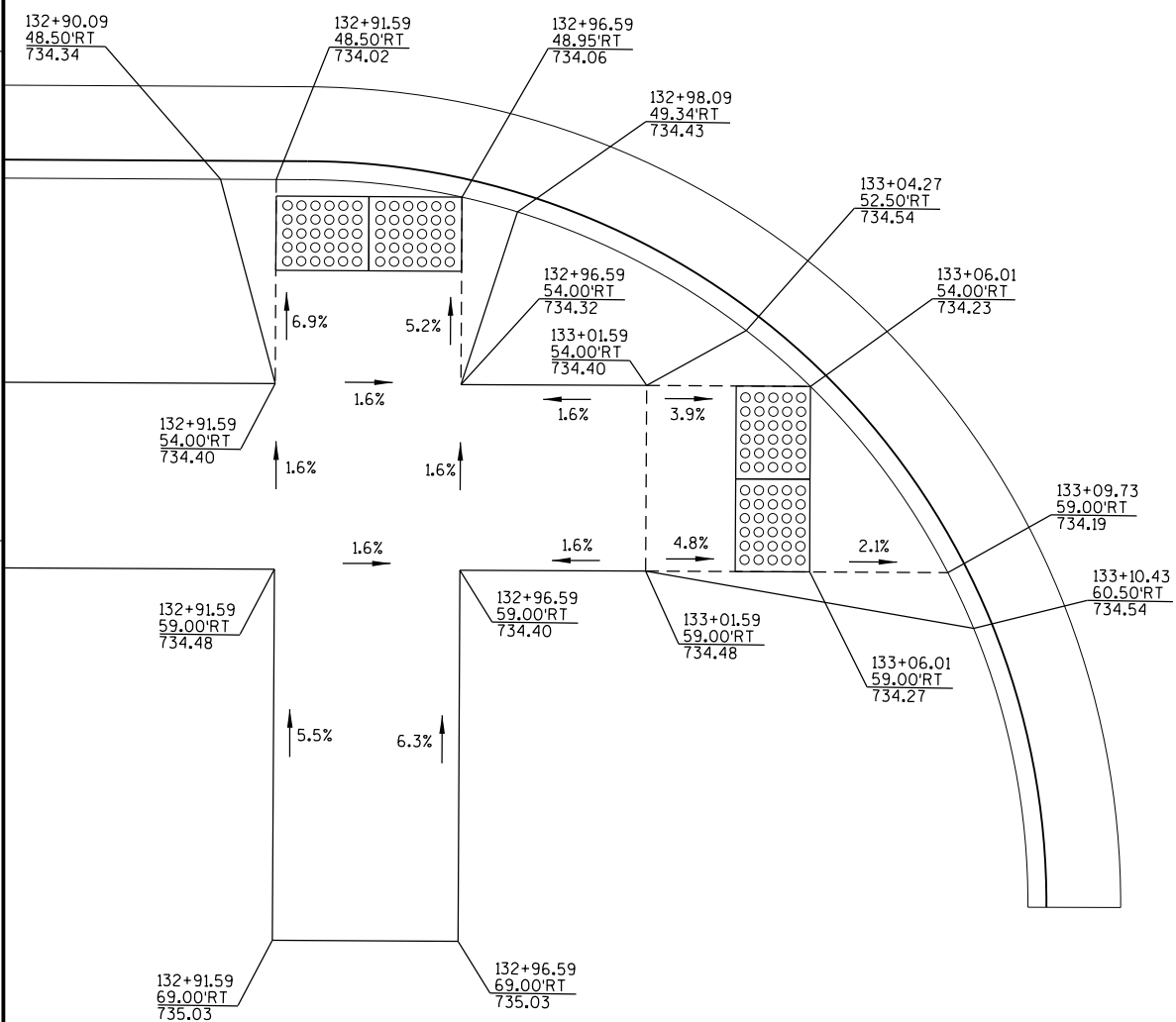
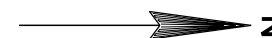
SHEET

E

PLOT DATE : 5/1/2016

PLOT NAME :

WISDOT/CADDS SHEET 42



CURB RAMP DETAIL N

2

Plan view of a proposed road layout showing stationing, elevations, and grades. The layout includes a main road with a curve and several intersecting roads. Key data points include:

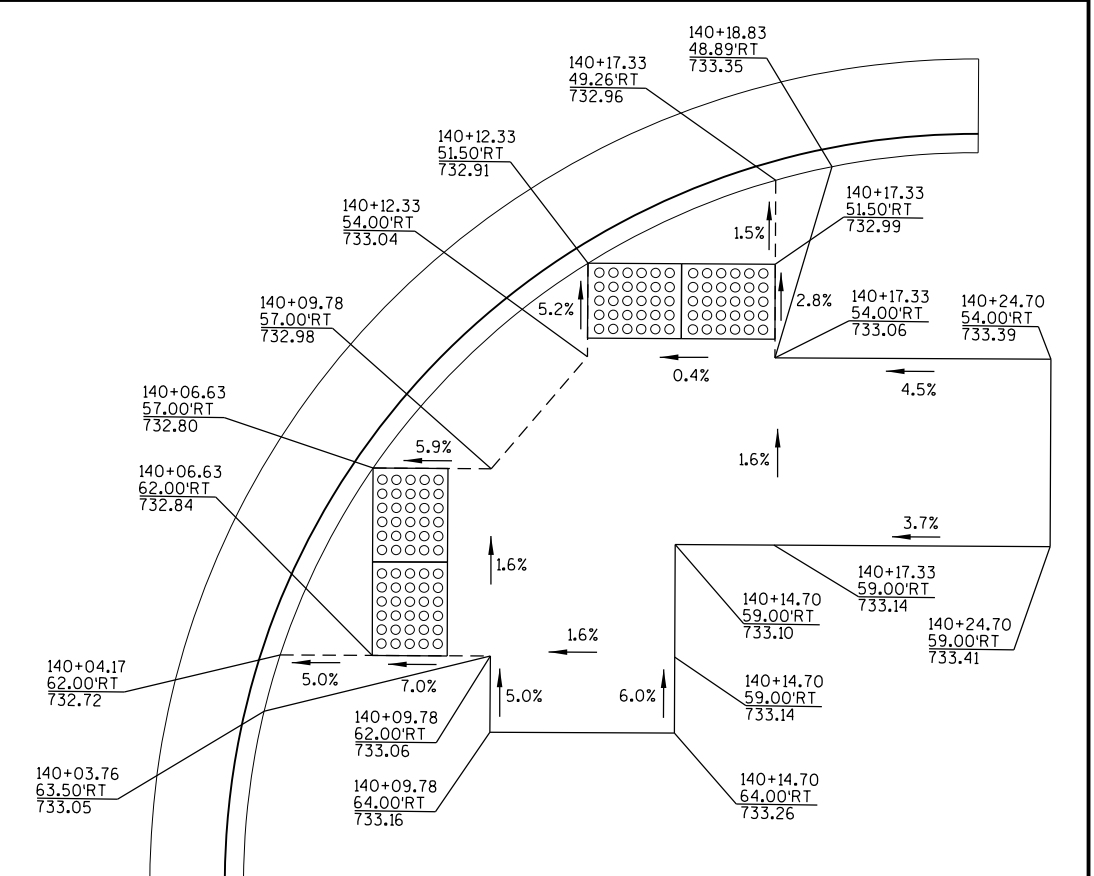
- Station 139+57.86, Elevation 69.00'LT, Grade 733.65
- Station 139+57.86, Elevation 64.00'LT, Grade 733.33
- Station 139+54.86, Elevation 59.00'LT, Grade 733.28
- Station 139+54.86, Elevation 54.00'LT, Grade 733.42
- Station 139+54.88, Elevation 54.00'LT, Grade 733.20
- Station 139+54.88, Elevation 51.50'LT, Grade 733.03
- Station 139+53.38, Elevation 48.89'LT, Grade 733.31
- Station 139+59.88, Elevation 54.00'LT, Grade 733.15
- Station 139+59.88, Elevation 51.50'LT, Grade 733.00
- Station 139+62.76, Elevation 69.00'LT, Grade 733.63
- Station 139+62.76, Elevation 64.00'LT, Grade 733.25
- Station 139+62.76, Elevation 59.00'LT, Grade 733.17
- Station 139+66.78, Elevation 64.00'LT, Grade 733.12
- Station 139+66.78, Elevation 59.00'LT, Grade 733.04
- Station 139+68.82, Elevation 65.50'LT, Grade 733.44
- Station 139+68.56, Elevation 64.00'LT, Grade 733.07

Grades shown include 6.4%, 7.6%, 1.6%, 3.3%, 3.0%, 4.4%, 1.0%, 6.8%, 2.9%, and 6.0%.

CURB RAMP DETAIL 0

The plan view shows a proposed road layout with stationing and elevations. The road starts at station 140+04.14 (elevation 65.50' LT, 733.62) and curves to the right. Key points along the curve include station 140+04.39 (elevation 64.00' LT, 733.24), 140+06.18 (elevation 59.00' LT, 733.19), 140+12.33 (elevation 54.00' LT, 733.26), and 140+12.33 (elevation 52.00' LT, 733.12). The road then continues straight, passing through station 140+17.33 (elevation 49.49' LT, 733.006) and 140+18.83 (elevation 49.06' LT, 733.39). The road ends at station 140+23.50 (elevation 48.50' LT, 733.35). The plan view also shows a proposed road layout with stationing and elevations. The road starts at station 140+04.14 (elevation 65.50' LT, 733.62) and curves to the right. Key points along the curve include station 140+04.39 (elevation 64.00' LT, 733.24), 140+06.18 (elevation 59.00' LT, 733.19), 140+12.33 (elevation 54.00' LT, 733.26), and 140+12.33 (elevation 52.00' LT, 733.12). The road then continues straight, passing through station 140+17.33 (elevation 49.49' LT, 733.006) and 140+18.83 (elevation 49.06' LT, 733.39). The road ends at station 140+23.50 (elevation 48.50' LT, 733.35). The plan view also shows a proposed road layout with stationing and elevations. The road starts at station 140+04.14 (elevation 65.50' LT, 733.62) and curves to the right. Key points along the curve include station 140+04.39 (elevation 64.00' LT, 733.24), 140+06.18 (elevation 59.00' LT, 733.19), 140+12.33 (elevation 54.00' LT, 733.26), and 140+12.33 (elevation 52.00' LT, 733.12). The road then continues straight, passing through station 140+17.33 (elevation 49.49' LT, 733.006) and 140+18.83 (elevation 49.06' LT, 733.39). The road ends at station 140+23.50 (elevation 48.50' LT, 733.35).

CURB RAMP DETAIL P



3

WISDOT/CADDS SHEET 42

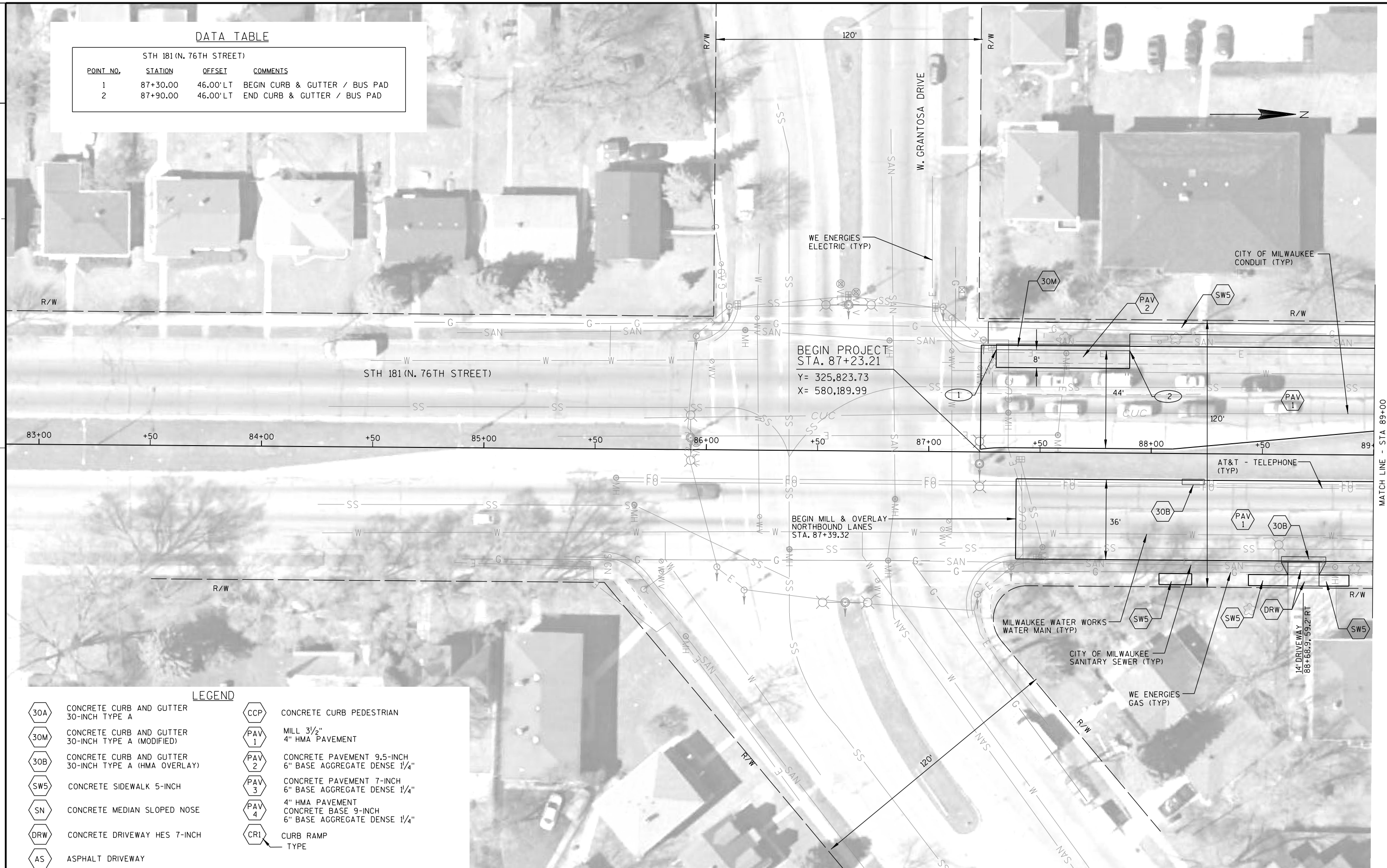
2

2



DATA TABLE

POINT NO.	STATION	OFFSET	COMMENTS
1	87+30.00	46.00' LT	BEGIN CURB & GUTTER / BUS PAD
2	87+90.00	46.00' LT	END CURB & GUTTER / BUS PAD



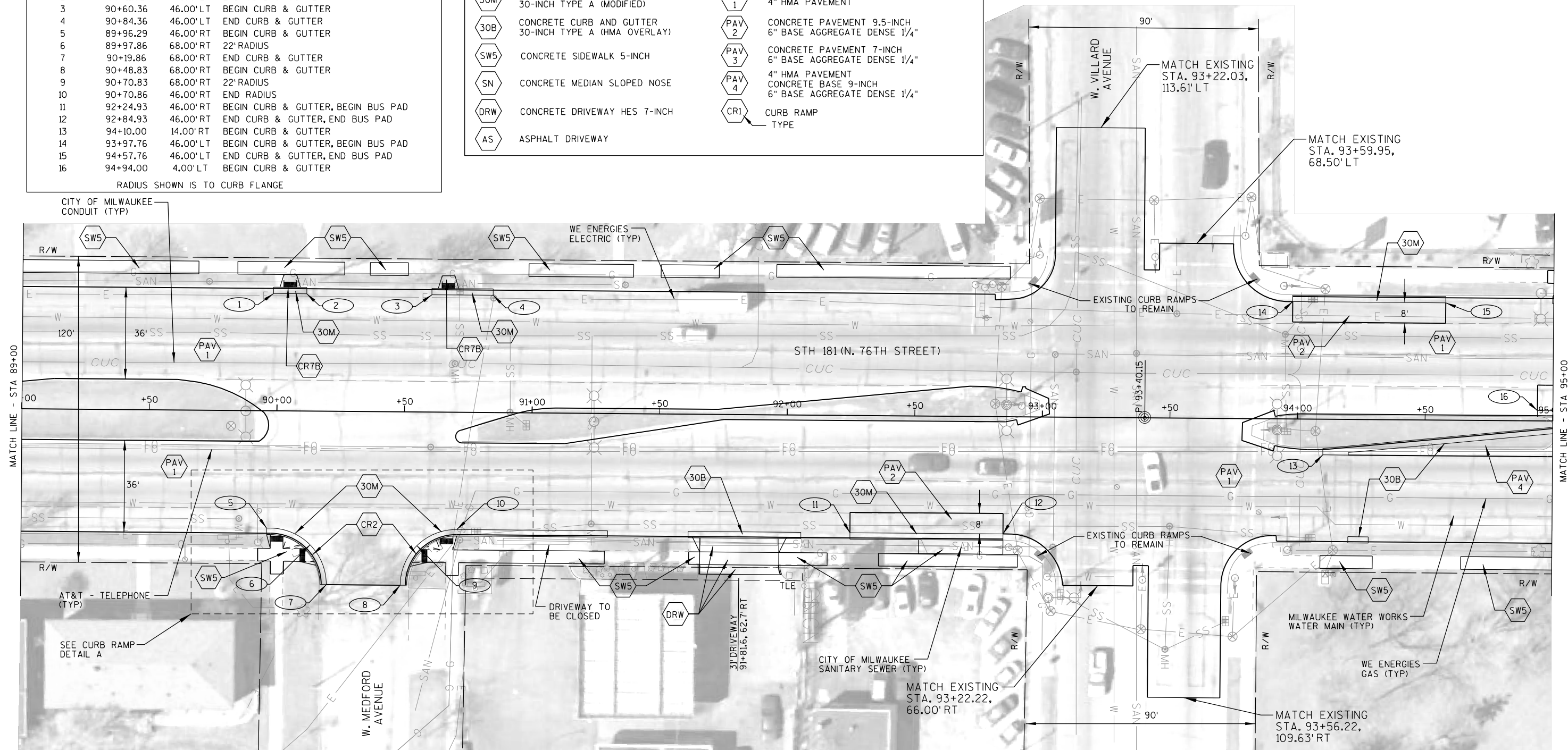
DATA TABLE

POINT NO.	STATION	OFFSET	COMMENTS
1	89+98.32	46.00'LT	BEGIN CURB & GUTTER
2	90+11.32	46.00'LT	END CURB & GUTTER
3	90+60.36	46.00'LT	BEGIN CURB & GUTTER
4	90+84.36	46.00'LT	END CURB & GUTTER
5	89+96.29	46.00'RT	BEGIN CURB & GUTTER
6	89+97.86	68.00'RT	22' RADIUS
7	90+19.86	68.00'RT	END CURB & GUTTER
8	90+48.83	68.00'RT	BEGIN CURB & GUTTER
9	90+70.83	68.00'RT	22' RADIUS
10	90+70.86	46.00'RT	END RADIUS
11	92+24.93	46.00'RT	BEGIN CURB & GUTTER, BEGIN BUS PAD
12	92+84.93	46.00'RT	END CURB & GUTTER, END BUS PAD
13	94+10.00	14.00'RT	BEGIN CURB & GUTTER
14	93+97.76	46.00'LT	BEGIN CURB & GUTTER, BEGIN BUS PAD
15	94+57.76	46.00'LT	END CURB & GUTTER, END BUS PAD
16	94+94.00	4.00'LT	BEGIN CURB & GUTTER

RADIUS SHOWN IS TO CURB FLANGE

LEGEND

30A	CONCRETE CURB AND GUTTER 30-INCH TYPE A	CCP	CONCRETE CURB PEDESTRIAN
30M	CONCRETE CURB AND GUTTER 30-INCH TYPE A (MODIFIED)	PAV 1	MILL 3 1/2" 4" HMA PAVEMENT
30B	CONCRETE CURB AND GUTTER 30-INCH TYPE A (HMA OVERLAY)	PAV 2	CONCRETE PAVEMENT 9.5-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SW5	CONCRETE SIDEWALK 5-INCH	PAV 3	CONCRETE PAVEMENT 7-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SN	CONCRETE MEDIAN SLOPED NOSE	PAV 4	4" HMA PAVEMENT CONCRETE BASE 9-INCH 6" BASE AGGREGATE DENSE 1 1/4"
DRW	CONCRETE DRIVEWAY HES 7-INCH	CR1	CURB RAMP TYPE
AS	ASPHALT DRIVEWAY		



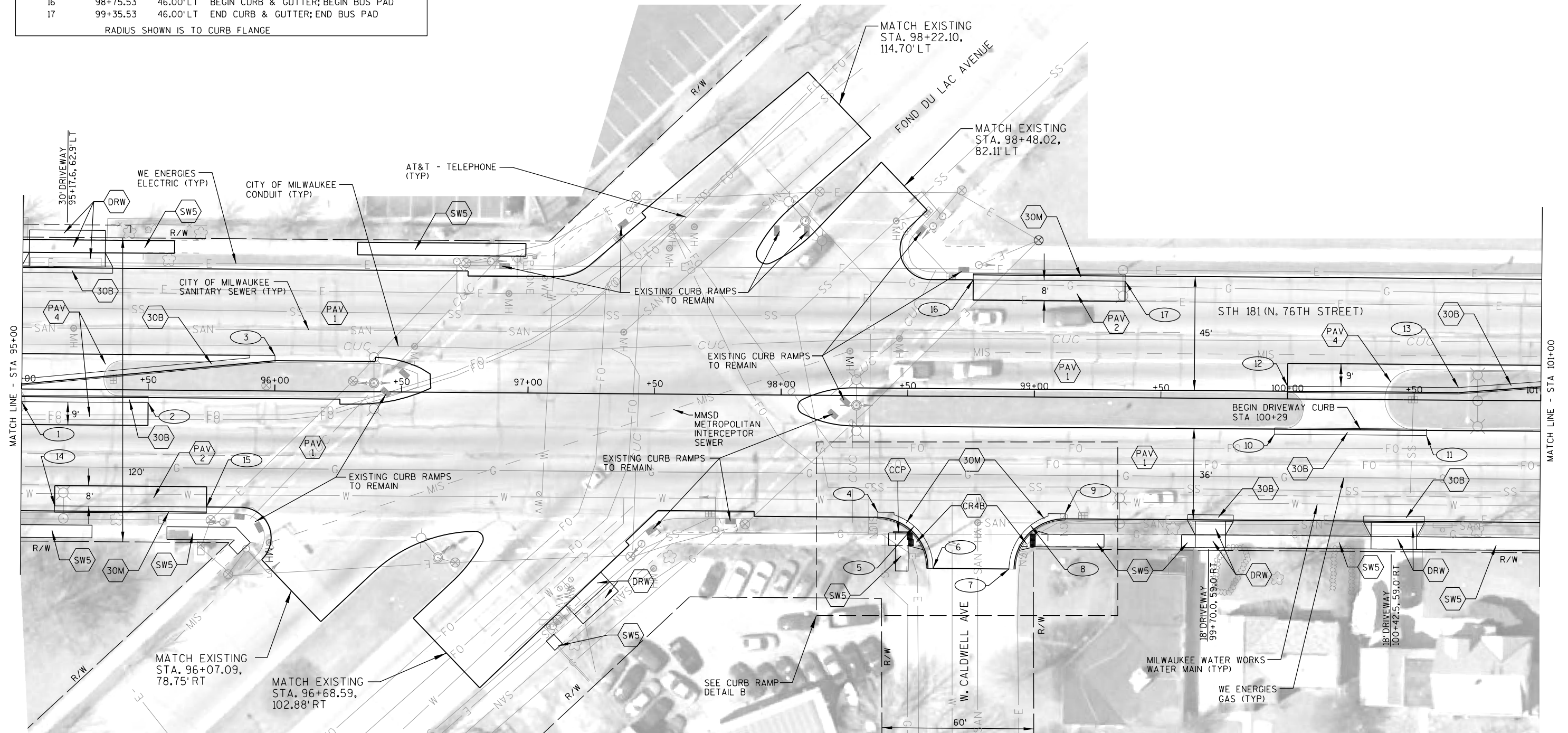
DATA TABLE

POINT NO.	STATION	OFFSET	COMMENTS
1	95+00.00	5.00' RT	CURB & GUTTER TAPER POINT
2	95+50.00	5.00' RT	END CURB & GUTTER
3	96+00.00	14.00' LT	END CURB & GUTTER
4	98+38.53	46.00' RT	BEGIN CURB & GUTTER
5	98+38.53	68.00' RT	22' RADIUS
6	98+60.53	68.00' RT	END CURB & GUTTER
7	98+90.53	68.00' RT	BEGIN CURB & GUTTER
8	99+12.53	68.00' RT	22' RADIUS
9	99+12.53	46.00' RT	END CURB & GUTTER
10	99+95.00	14.00' RT	BEGIN CURB & GUTTER
11	100+55.00	14.00' RT	END CURB & GUTTER
12	100+00.00	5.00' LT	BEGIN CURB & GUTTER
13	100+67.50	5.00' LT	CURB & GUTTER TAPER POINT
14	95+13.38	46.00' RT	BEGIN CURB & GUTTER; BEGIN BUS PAD
15	95+73.38	46.00' RT	END CURB & GUTTER; END BUS PAD
16	98+75.53	46.00' LT	BEGIN CURB & GUTTER; BEGIN BUS PAD
17	99+35.53	46.00' LT	END CURB & GUTTER; END BUS PAD

RADIUS SHOWN IS TO CURB FLANGE

LEGEND

30A	CONCRETE CURB AND GUTTER 30-INCH TYPE A	CCP	CONCRETE CURB PEDESTRIAN
30M	CONCRETE CURB AND GUTTER 30-INCH TYPE A (MODIFIED)	PAV 1	MILL 3 1/2" 4" HMA PAVEMENT
30B	CONCRETE CURB AND GUTTER 30-INCH TYPE A (HMA OVERLAY)	PAV 2	CONCRETE PAVEMENT 9.5-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SW5	CONCRETE SIDEWALK 5-INCH	PAV 3	CONCRETE PAVEMENT 7-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SN	CONCRETE MEDIAN SLOPED NOSE	PAV 4	4" HMA PAVEMENT CONCRETE BASE 9-INCH 6" BASE AGGREGATE DENSE 1 1/4"
DRW	CONCRETE DRIVEWAY HES 7-INCH	CR1	CURB RAMP TYPE
AS	ASPHALT DRIVEWAY		



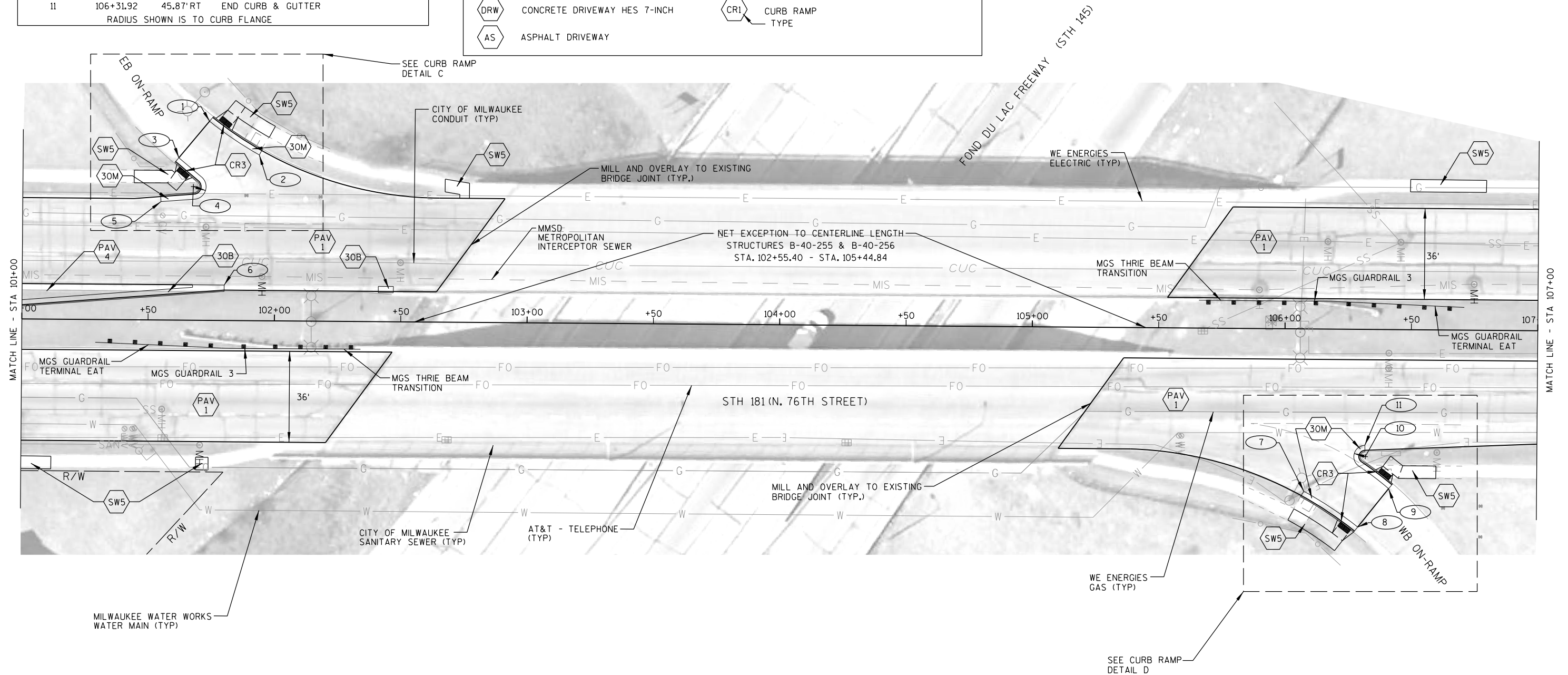
DATA TABLE

POINT NO.	STATION	OFFSET	COMMENTS
1	101+73.74	78.76'LT	BEGIN CURB & GUTTER
2	101+93.51	65.58'LT	END CURB & GUTTER
3	101+61.69	64.24'LT	BEGIN CURB & GUTTER
4	101+67.57	52.86'LT	5' RADIUS
5	101+54.77	46.83'LT	END CURB & GUTTER
6	101+80.00	14.00'LT	END CURB & GUTTER
7	106+07.88	64.19'RT	BEGIN CURB & GUTTER
8	106+29.34	78.20'RT	END CURB & GUTTER
9	106+41.48	62.94'RT	BEGIN CURB & GUTTER
10	106+32.12	50.37'RT	4.5' RADIUS
11	106+31.92	45.87'RT	END CURB & GUTTER

RADIUS SHOWN IS TO CURB FLANGE

LEGEND

30A	CONCRETE CURB AND GUTTER 30-INCH TYPE A	CCP	CONCRETE CURB PEDESTRIAN
30M	CONCRETE CURB AND GUTTER 30-INCH TYPE A (MODIFIED)	PAV 1	MILL 3 1/2" 4" HMA PAVEMENT
30B	CONCRETE CURB AND GUTTER 30-INCH TYPE A (HMA OVERLAY)	PAV 2	CONCRETE PAVEMENT 9.5-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SW5	CONCRETE SIDEWALK 5-INCH	PAV 3	CONCRETE PAVEMENT 7-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SN	CONCRETE MEDIAN SLOPED NOSE	PAV 4	4" HMA PAVEMENT CONCRETE BASE 9-INCH 6" BASE AGGREGATE DENSE 1 1/4"
DRW	CONCRETE DRIVEWAY HES 7-INCH	CR1	CURB RAMP TYPE
AS	ASPHALT DRIVEWAY		



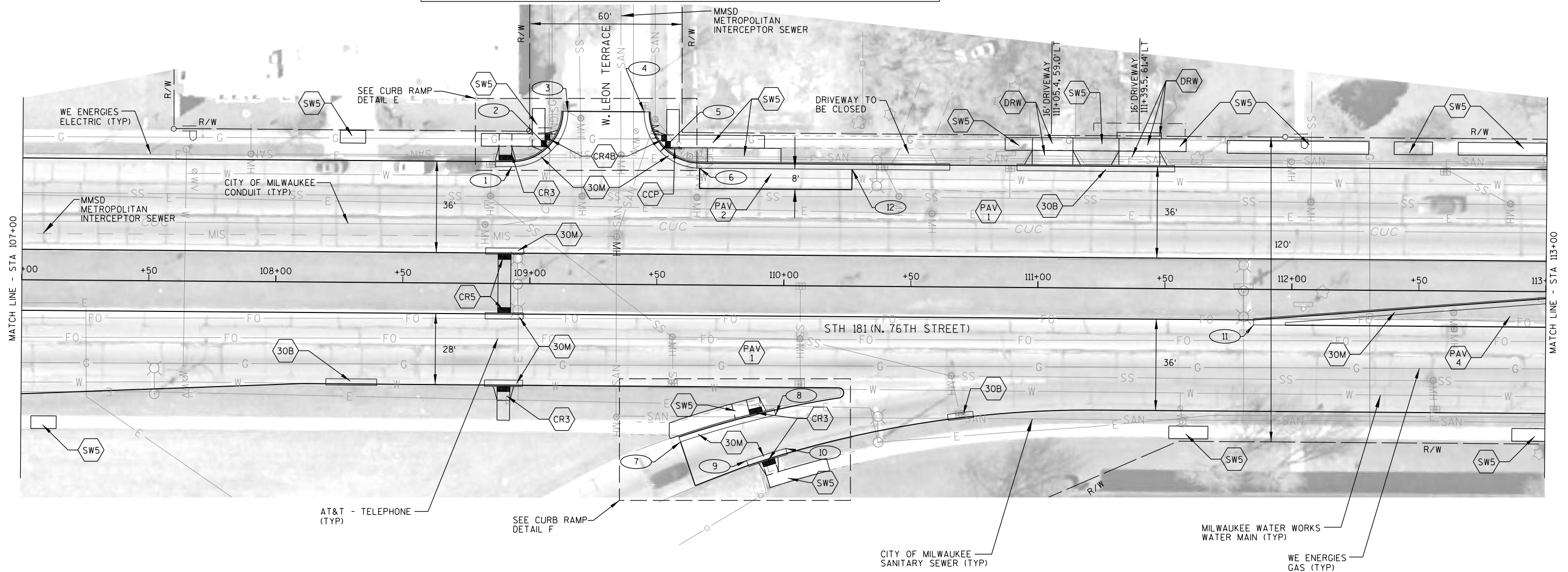
DATA TABLE

POINT NO.	STATION	OFFSET	COMMENTS
1	108+92.51	46.00' LT	BEGIN CURB & GUTTER
2	108+92.51	68.00' LT	22' RADIUS
3	109+14.51	68.00' LT	END CURB AND GUTTER
4	109+44.51	68.00' LT	BEGIN CURB & GUTTER
5	109+66.51	68.00' LT	22' RADIUS
6	109+66.50	46.00' LT	BEGIN BUS PAD
7	109+59.83	61.77' RT	BEGIN CURB & GUTTER
8	109+97.17	50.94' RT	END CURB AND GUTTER
9	109+85.92	68.94' RT	BEGIN CURB & GUTTER
10	110+01.22	64.03' RT	END CURB AND GUTTER
11	111+85.00	14.00' RT	BEGIN CURB & GUTTER
12	110+26.50	46.00' RT	END BUS PAD

RADIUS SHOWN IS TO CURB FLANGE

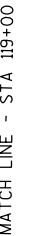
LEGEND

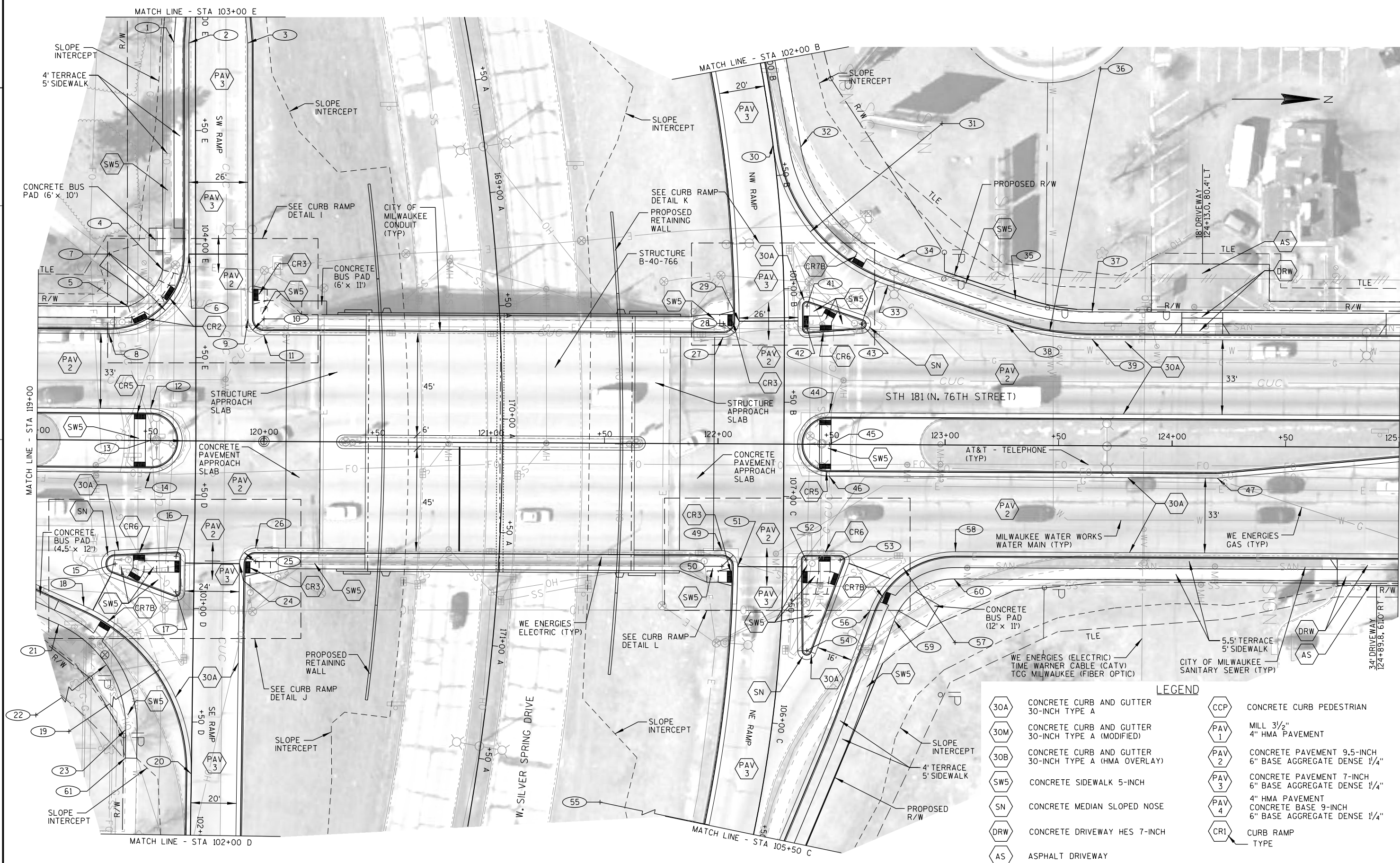
30A	CONCRETE CURB AND GUTTER 30-INCH TYPE A	CCP	CONCRETE CURB PEDESTRIAN
30M	CONCRETE CURB AND GUTTER 30-INCH TYPE A (MODIFIED)	PAV 1	MILL 3 1/2" 4" HMA PAVEMENT
30B	CONCRETE CURB AND GUTTER 30-INCH TYPE A (HMA OVERLAY)	PAV 2	CONCRETE PAVEMENT 9.5-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SW5	CONCRETE SIDEWALK 5-INCH	PAV 3	CONCRETE PAVEMENT 7-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SN	CONCRETE MEDIAN SLOPED NOSE	PAV 4	4" HMA PAVEMENT CONCRETE BASE 9-INCH 6" BASE AGGREGATE DENSE 1 1/4"
DRW	CONCRETE DRIVEWAY HES 7-INCH	CR1	CURB RAMP TYPE
AS	ASPHALT DRIVEWAY		



LEGEND

30A	CONCRETE CURB AND GUTTER 30-INCH TYPE A	CCP	CONCRETE CURB PEDESTRIAN
30M	CONCRETE CURB AND GUTTER 30-INCH TYPE A (MODIFIED)	PAV 1	MILL 3/2" 4" HMA PAVEMENT
30B	CONCRETE CURB AND GUTTER 30-INCH TYPE A (HMA OVERLAY)	PAV 2	CONCRETE PAVEMENT 9.5-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SW5	CONCRETE SIDEWALK 5-INCH	PAV 3	CONCRETE PAVEMENT 7-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SN	CONCRETE MEDIAN SLOPED NOSE	PAV 4	4" HMA PAVEMENT CONCRETE BASE 9-INCH 6" BASE AGGREGATE DENSE 1 1/4"
DRW	CONCRETE DRIVEWAY HES 7-INCH	CR1	CURB RAMP TYPE
AS	ASPHALT DRIVEWAY		





DATA TABLE

POINT NO.	STATION	OFFSET	COMMENTS
1	103+11.24 E	9.50' RT	END SIDEWALK TAPER
2	103+11.50 E	3.00' RT	END TAPER
3	103+11.50 E	23.00' LT	END TAPER
4	104+11.36 E	14.50' RT	SIDEWALK PI
5	119+39.73	59.00' LT	SIDEWALK PI
6	104+04.43 E	3.00' RT	BEGIN 35' RADIUS
7	119+31.29	82.00' LT	35' RADIUS
8	119+31.29	47.00' LT	END 35' RADIUS
9	104+33.02 E	23.00' LT	BEGIN 7' RADIUS
10	119+99.54	54.00' LT	7' RADIUS
11	119+99.56	47.00' LT	END 7' RADIUS
12	119+50.00	14.00' LT	BEGIN 14' RADIUS
13	119+50.00	0.00' LT	14' RADIUS
14	119+50.00	14.00' RT	END 14' RADIUS
15	119+34.85	54.47' RT	6' RADIUS
16	119+61.70	51.00' RT	4' RADIUS
17	119+61.61	66.52' RT	4' RADIUS
18	100+99.46 D	48.35' RT	BEGIN 80' RADIUS
19	101+72.93 D	80.00' RT	80' RADIUS
20	101+72.93 D	0.00' LT	END 80' RADIUS
21	101+07.78 D	59.36' RT	BEGIN 50' RADIUS
22	101+53.70 D	79.14' RT	50' RADIUS
23	101+53.70 D	29.14' RT	END 50' RADIUS
24	119+89.68	53.97' RT	BEGIN 7' RADIUS
25	119+96.68	54.01' RT	7' RADIUS
26	119+96.67	47.01' RT	END 7' RADIUS
27	122+01.97	47.00' LT	BEGIN 7' RADIUS
28	122+01.97	54.00' LT	7' RADIUS
29	122+08.97	54.07' LT	END 7' RADIUS
30	101+63.51 B	0.00' RT	END 75' RADIUS, BEGIN 641.46' RADIUS
31	101+63.51 B	75.00' RT	75' RADIUS
32	101+61.20 B	12.05' RT	END 62' RADIUS, END TAPER
RADIUS SHOWN IS TO CURB FLANGE			

DATA TABLE

POINT NO.	STATION	OFFSET	COMMENTS
33	101+00.32 B	45.84' RT	BEGIN 75' RADIUS
34	101+10.78 B	50.04' RT	BEGIN 62' RADIUS, END SIDEWALK TAPER
35	123+30.76	64.40' LT	END 107' RADIUS, BEGIN SIDEWALK TAPER
36	123+64.48	167.00' LT	120' RADIUS
37	123+64.48	59.00' LT	BEGIN 107' RADIUS
38	123+27.02	53.00' LT	END 120' RADIUS, BEGIN TAPER
39	123+64.48	47.00' LT	BEGIN 120' RADIUS
40	NOT USED	--	--
41	122+38.88	60.91' LT	4' RADIUS
42	122+39.00	51.00' LT	4' RADIUS
43	122+62.94	53.00' LT	4' RADIUS
44	122+49.00	14.00' LT	BEGIN 14' RADIUS
45	122+49.00	0.00' LT	14' RADIUS
46	122+49.00	14.00' RT	END 14' RADIUS
47	124+20.00	14.00' RT	BEGIN TAPER
48	NOT USED	--	--
49	122+01.97	47.00' RT	BEGIN 7' RADIUS
50	122+01.97	54.00' RT	7' RADIUS
51	122+08.97	54.07' RT	END 7' RADIUS, BEGIN 602' RADIUS
52	122+39.00	51.00' RT	4' RADIUS
53	122+54.08	51.00' RT	4' RADIUS
54	106+32.95 C	12.00' RT	4' RADIUS
55	105+74.91 C	622.0' LT	602' RADIUS
56	106+51.21 C	38.71' RT	BEGIN 40' RADIUS, BEGIN TAPER
57	123+04.82	87.00' RT	40' RADIUS
58	123+04.82	47.00' RT	END 40' RADIUS
59	122+77.98	77.42' RT	BEGIN 27' RADIUS
60	123+04.29	59.00' RT	END 27' RADIUS
61	101+66.33 D	29.14' RT	END SIDEWALK
RADIUS SHOWN IS TO CURB FLANGE			

DATA TABLE

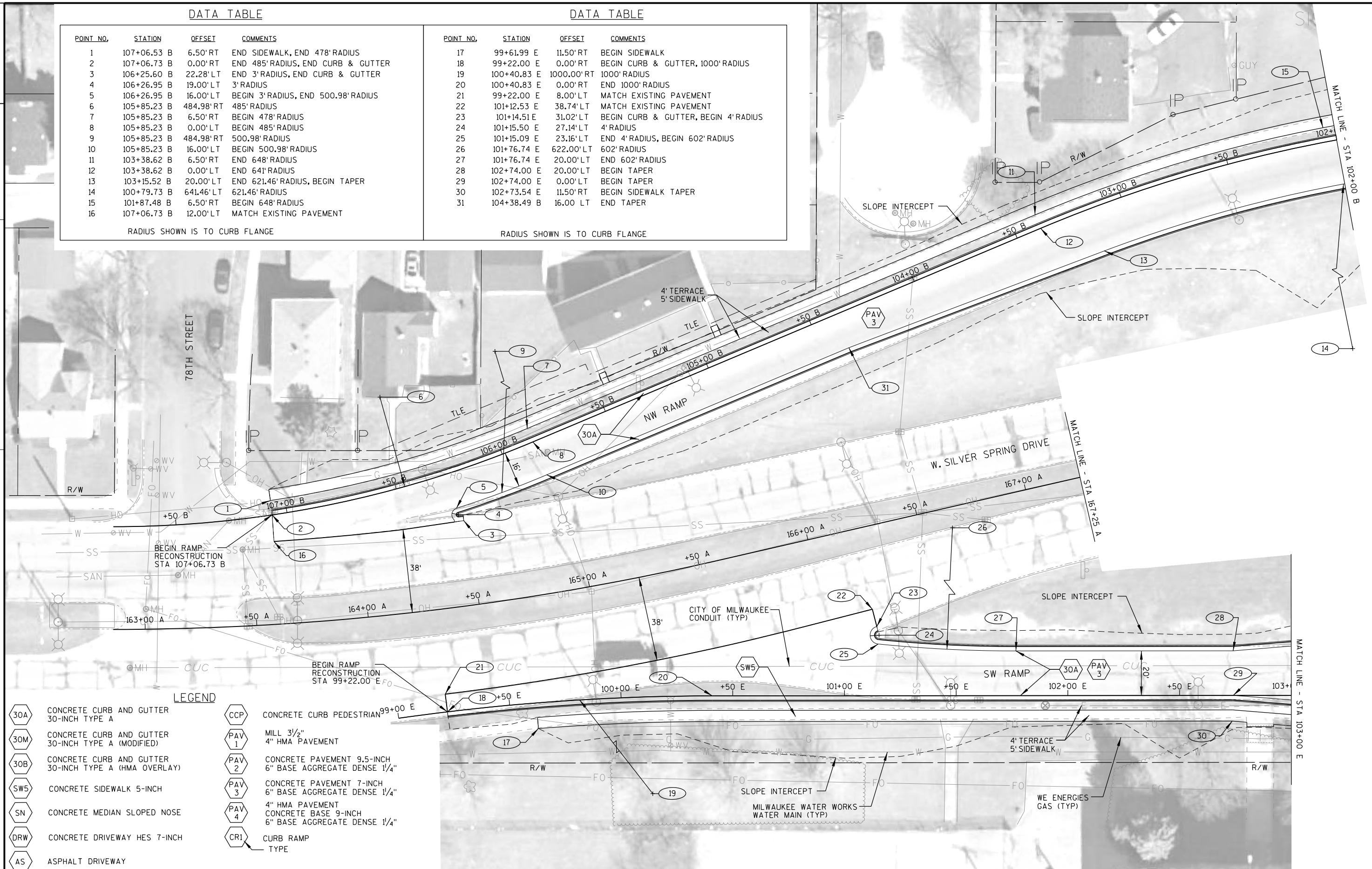
POINT NO.	STATION	OFFSET	COMMENTS
1	107+06.53 B	6.50' RT	END SIDEWALK, END 478' RADIUS
2	107+06.73 B	0.00' RT	END 485' RADIUS, END CURB & GUTTER
3	106+25.60 B	22.28' LT	END 3' RADIUS, END CURB & GUTTER
4	106+26.95 B	19.00' LT	3' RADIUS
5	106+26.95 B	16.00' LT	BEGIN 3' RADIUS, END 500.98' RADIUS
6	105+85.23 B	484.98' RT	485' RADIUS
7	105+85.23 B	6.50' RT	BEGIN 478' RADIUS
8	105+85.23 B	0.00' LT	BEGIN 485' RADIUS
9	105+85.23 B	484.98' RT	500.98' RADIUS
10	105+85.23 B	16.00' LT	BEGIN 500.98' RADIUS
11	103+38.62 B	6.50' RT	END 648' RADIUS
12	103+38.62 B	0.00' LT	END 641' RADIUS
13	103+15.52 B	20.00' LT	END 621.46' RADIUS, BEGIN TAPER
14	100+79.73 B	641.46' LT	621.46' RADIUS
15	101+87.48 B	6.50' RT	BEGIN 648' RADIUS
16	107+06.73 B	12.00' LT	MATCH EXISTING PAVEMENT

RADIUS SHOWN IS TO CURB FLANGE

DATA TABLE

POINT NO.	STATION	OFFSET	COMMENTS
17	99+61.99 E	11.50' RT	BEGIN SIDEWALK
18	99+22.00 E	0.00' RT	BEGIN CURB & GUTTER, 1000' RADIUS
19	100+40.83 E	1000.00' RT	1000' RADIUS
20	100+40.83 E	0.00' RT	END 1000' RADIUS
21	99+22.00 E	8.00' LT	MATCH EXISTING PAVEMENT
22	101+12.53 E	38.74' LT	MATCH EXISTING PAVEMENT
23	101+14.51 E	31.02' LT	BEGIN CURB & GUTTER, BEGIN 4' RADIUS
24	101+15.50 E	27.14' LT	4' RADIUS
25	101+15.09 E	23.16' LT	END 4' RADIUS, BEGIN 602' RADIUS
26	101+76.74 E	622.00' LT	602' RADIUS
27	101+76.74 E	20.00' LT	END 602' RADIUS
28	102+74.00 E	20.00' LT	BEGIN TAPER
29	102+74.00 E	0.00' LT	BEGIN TAPER
30	102+73.54 E	11.50' RT	BEGIN SIDEWALK TAPER
31	104+38.49 B	16.00' LT	END TAPER

RADIUS SHOWN IS TO CURB FLANGE



- LEGEND**
- 30A CONCRETE CURB AND GUTTER 30-INCH TYPE A
 - 30M CONCRETE CURB AND GUTTER 30-INCH TYPE A (MODIFIED)
 - 30B CONCRETE CURB AND GUTTER 30-INCH TYPE A (HMA OVERLAY)
 - SW5 CONCRETE SIDEWALK 5-INCH
 - SN CONCRETE MEDIAN SLOPED NOSE
 - DRW CONCRETE DRIVEWAY HES 7-INCH
 - AS ASPHALT DRIVEWAY

- CCP CONCRETE CURB PEDESTRIAN
- PAV 1 MILL 3 1/2" 4" HMA PAVEMENT
- PAV 2 CONCRETE PAVEMENT 9.5-INCH 6" BASE AGGREGATE DENSE 1 1/4"
- PAV 3 CONCRETE PAVEMENT 7-INCH 6" BASE AGGREGATE DENSE 1 1/4"
- PAV 4 4" HMA PAVEMENT CONCRETE BASE 9-INCH 6" BASE AGGREGATE DENSE 1 1/4"
- CR1 CURB RAMP TYPE

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

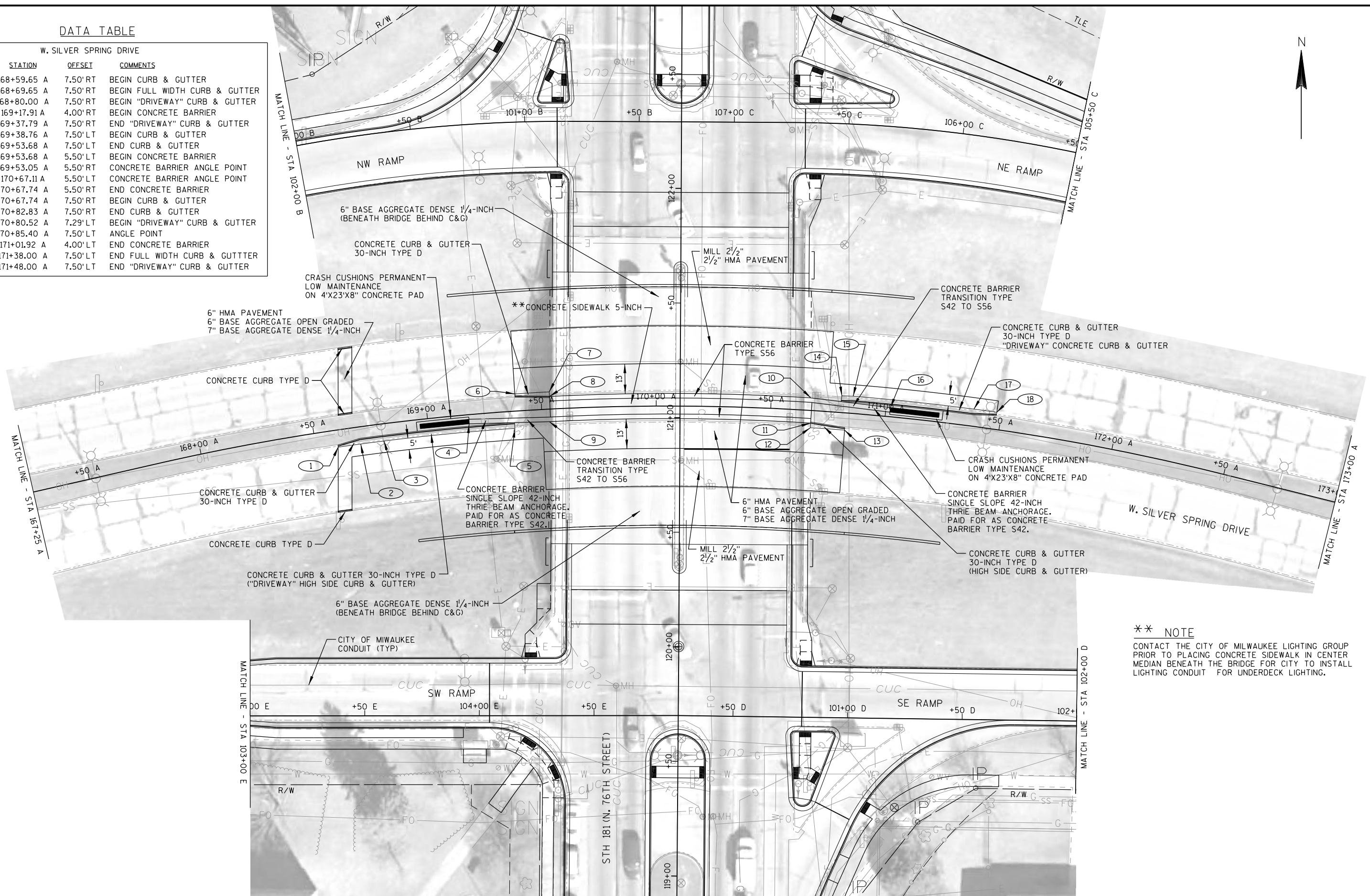
PLAN DETAIL

SHEET

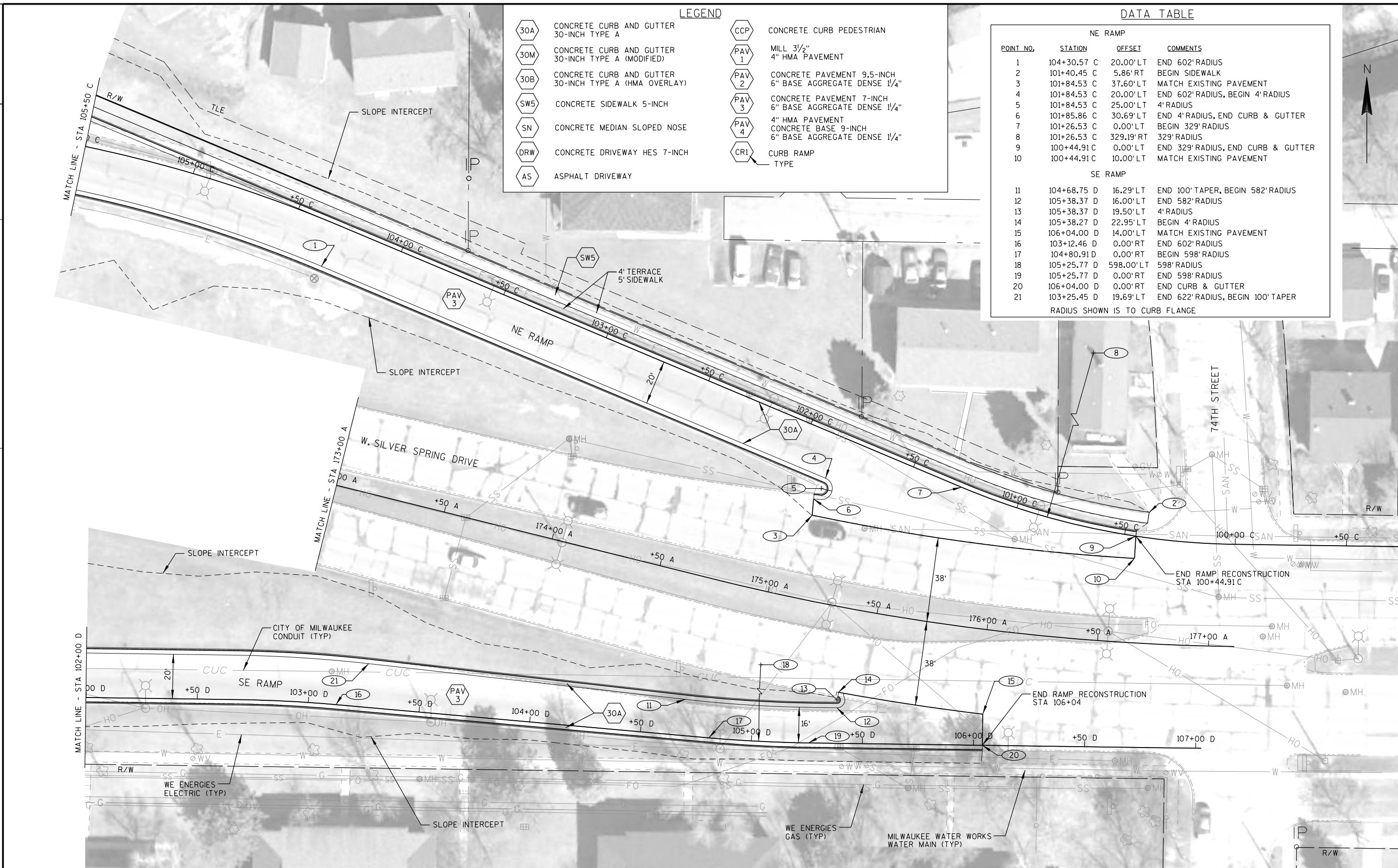
E

DATA TABLE

POINT NO.	STATION	OFFSET	COMMENTS
1	168+59.65 A	7.50' RT	BEGIN CURB & GUTTER
2	168+69.65 A	7.50' RT	BEGIN FULL WIDTH CURB & GUTTER
3	168+80.00 A	7.50' RT	BEGIN "DRIVEWAY" CURB & GUTTER
4	169+17.91 A	4.00' RT	BEGIN CONCRETE BARRIER
5	169+37.79 A	7.50' RT	END "DRIVEWAY" CURB & GUTTER
6	169+38.76 A	7.50' LT	BEGIN CURB & GUTTER
7	169+53.68 A	7.50' LT	END CURB & GUTTER
8	169+53.68 A	5.50' RT	BEGIN CONCRETE BARRIER
9	169+53.05 A	5.50' RT	CONCRETE BARRIER ANGLE POINT
10	170+67.11 A	5.50' LT	CONCRETE BARRIER ANGLE POINT
11	170+67.74 A	5.50' RT	END CONCRETE BARRIER
12	170+67.74 A	7.50' RT	BEGIN CURB & GUTTER
13	170+82.83 A	7.50' RT	END CURB & GUTTER
14	170+80.52 A	7.29' LT	BEGIN "DRIVEWAY" CURB & GUTTER
15	170+85.40 A	7.50' LT	ANGLE POINT
16	171+01.92 A	4.00' LT	END CONCRETE BARRIER
17	171+38.00 A	7.50' LT	END FULL WIDTH CURB & GUTTER
18	171+48.00 A	7.50' LT	END "DRIVEWAY" CURB & GUTTER



**** NOTE**
CONTACT THE CITY OF MILWAUKEE LIGHTING GROUP PRIOR TO PLACING CONCRETE SIDEWALK IN CENTER MEDIAN BENEATH THE BRIDGE FOR CITY TO INSTALL LIGHTING CONDUIT FOR UNDERDECK LIGHTING.

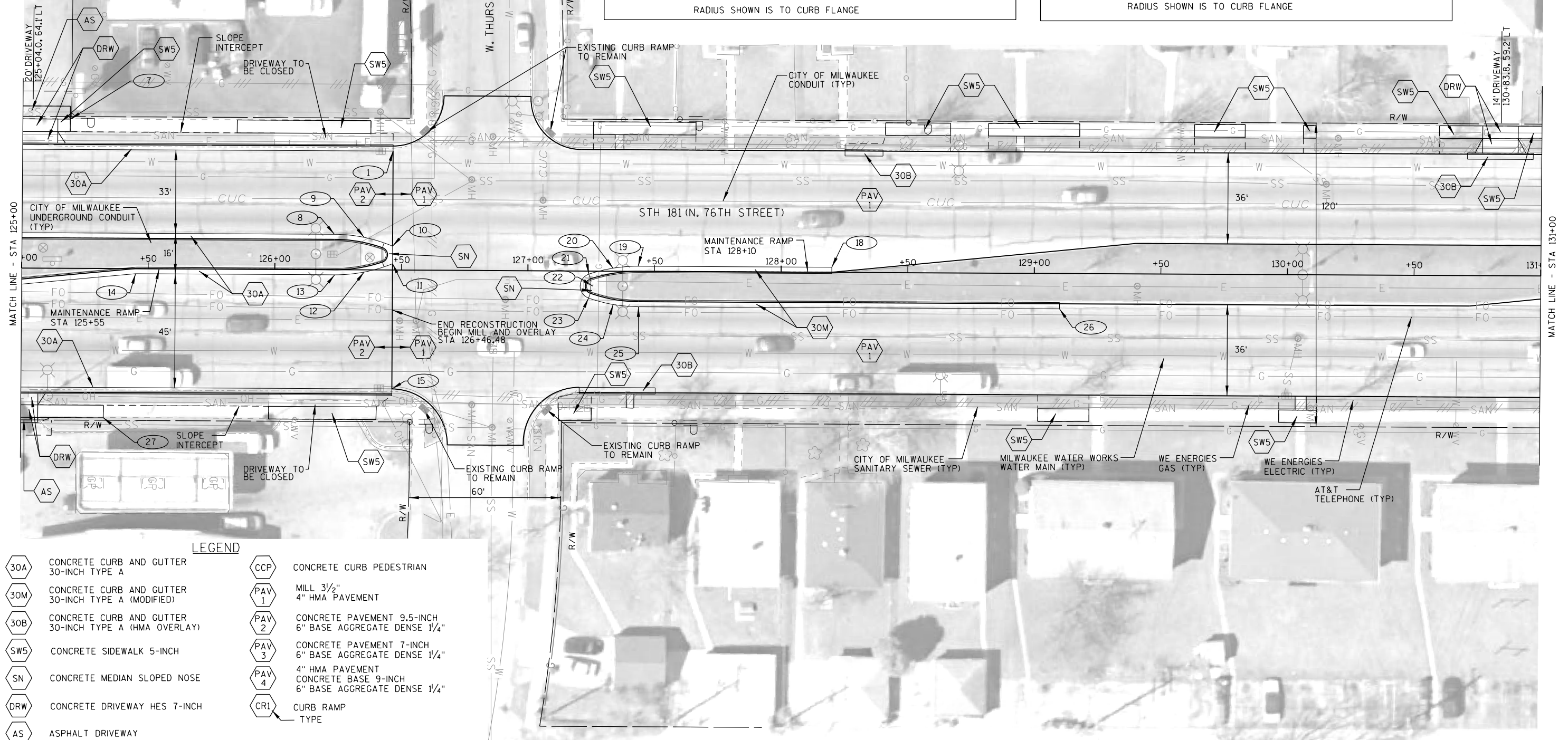


DATA TABLE

STH 181 (N. 76TH STREET)				
<u>POINT NO.</u>	<u>STATION</u>	<u>OFFSET</u>	<u>COMMENTS</u>	
1	126+46.48	47.00' LT	END CURB & GUTTER	
2	NOT USED			
3	NOT USED			
4	NOT USED			
5	NOT USED			
6	NOT USED			
7	125+18.95	59.00' LT	END SIDEWALK	
8	126+23.48	14.00' LT	BEGIN 60' RADIUS	
9	126+23.48	46.00' RT	60' RADIUS	
10	126+46.48	9.42' LT	END SLOPE NOSE	
11	126+46.48	2.50' LT	END SLOPE NOSE	
12	126+23.68	58.00' LT	60' RADIUS	
13	126+23.68	2.00' RT	BEGIN 60' RADIUS	
14	125+45.00	2.00' RT	CURB & GUTTER TAPER POINT	
RADIUS SHOWN IS TO CURB FLANGE				

DATA TABLE

STH 181 (N. 76TH STREET)				
<u>POINT NO.</u>	<u>STATION</u>	<u>OFFSET</u>	<u>COMMENTS</u>	
15	126+46.48	47.00' RT	END CURB & GUTTER	
16	NOT USED			
17	NOT USED			
18	128+20.00	2.00' LT	END CURB & GUTTER	
19	127+43.48	2.00' LT	BEGIN 60' RADIUS	
20	127+43.48	58.00' RT	60' RADIUS	
21	127+24.04	1.23' RT	END 60' RADIUS, BEGIN 5' RADIUS	
22	127+25.66	5.97' RT	5' RADIUS	
23	127+24.02	10.69' RT	END 5' RADIUS, BEGIN 60' RADIUS	
24	127+43.68	46.00' LT	60' RADIUS	
25	127+43.68	14.00' RT	END 60' RADIUS	
26	129+10.00	14.00' RT	END CURB & GUTTER	
27	125+32.53	59.00' RT	END SIDEWALK	
RADIUS SHOWN IS TO CURB FLANGE				



LEGEND

30A	CONCRETE CURB AND GUTTER 30-INCH TYPE A	CCP	CONCRETE CURB PEDESTRIAN
30M	CONCRETE CURB AND GUTTER 30-INCH TYPE A (MODIFIED)	PAV 1	MILL 3 1/2" 4" HMA PAVEMENT
30B	CONCRETE CURB AND GUTTER 30-INCH TYPE A (HMA OVERLAY)	PAV 2	CONCRETE PAVEMENT 9.5-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SW5	CONCRETE SIDEWALK 5-INCH	PAV 3	CONCRETE PAVEMENT 7-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SN	CONCRETE MEDIAN SLOPED NOSE	PAV 4	4" HMA PAVEMENT CONCRETE BASE 9-INCH 6" BASE AGGREGATE DENSE 1 1/4"
DRW	CONCRETE DRIVEWAY HES 7-INCH	CR1	CURB RAMP TYPE
AS	ASPHALT DRIVEWAY		

DATA TABLE

STH 181 (N. 76TH STREET)			
POINT NO.	STATION	OFFSET	COMMENTS
1	132+92.77	46.00'LT	BEGIN 22' RADIUS
2	132+92.77	68.00'LT	22' RADIUS
3	133+14.77	68.00'LT	END CURB & GUTTER, END 22' RADIUS
4	133+44.77	68.00'LT	BEGIN CURB & GUTTER, BEGIN 22' RADIUS
5	133+66.77	68.00'LT	22' RADIUS
6	133+70.00	46.00'LT	BEGIN BUS PAD
7	132+87.50	46.00'RT	END BUS PAD
8	132+92.43	68.00'RT	22' RADIUS
9	133+14.43	68.00'RT	END CURB & GUTTER, END 22' RADIUS
10	133+44.43	68.00'RT	BEGIN CURB & GUTTER, BEGIN 22' RADIUS
11	133+66.43	68.00'RT	22' RADIUS
12	133+66.43	46.00'RT	END 22' RADIUS
13	--	--	NOT USED
14	--	--	NOT USED
15	--	--	NOT USED
16	--	--	NOT USED
17	--	--	NOT USED
18	132+92.43	46.00'RT	BEGIN 22' RADIUS
19	132+27.50	46.00'RT	BEGIN CURB & GUTTER, BEGIN BUS PAD
20	133+71.50	46.00'RT	END CURB & GUTTER
21	132+85.00	46.00'LT	BEGIN CURB & GUTTER
22	133+66.77	46.00'LT	END 22' RADIUS
23	134+30.00	46.00'LT	END CURB & GUTTER, END BUS PAD

RADIUS SHOWN IS TO CURB FLANGE

MATCH LINE - STA 131+00

MATCH LINE - STA 137+00

LEGEND

30A	CONCRETE CURB AND GUTTER 30-INCH TYPE A	CCP	CONCRETE CURB PEDESTRIAN
30M	CONCRETE CURB AND GUTTER 30-INCH TYPE A (MODIFIED)	PAV 1	MILL 3 1/2" 4" HMA PAVEMENT
30B	CONCRETE CURB AND GUTTER 30-INCH TYPE A (HMA OVERLAY)	PAV 2	CONCRETE PAVEMENT 9.5-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SW5	CONCRETE SIDEWALK 5-INCH	PAV 3	CONCRETE PAVEMENT 7-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SN	CONCRETE MEDIAN SLOPED NOSE	PAV 4	4" HMA PAVEMENT CONCRETE BASE 9-INCH 6" BASE AGGREGATE DENSE 1 1/4"
DRW	CONCRETE DRIVEWAY HES 7-INCH	CR1	CURB RAMP TYPE
AS	ASPHALT DRIVEWAY		

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

PLAN DETAIL

SHEET

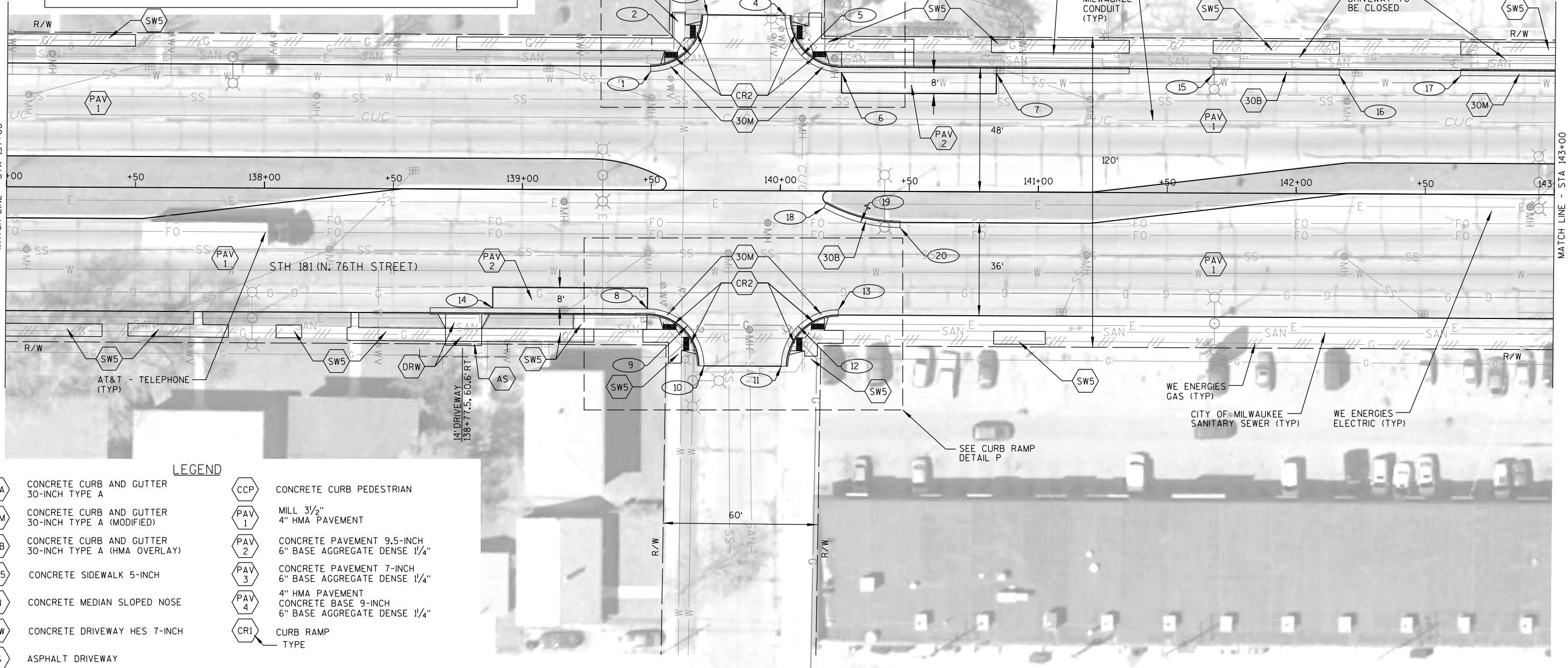
E

DATA TABLE

POINT NO.	STATION	OFFSET	COMMENTS
1	139+49.48	46.00' LT	BEGIN CURB & GUTTER, BEGIN 22' RADIUS
2	139+49.48	68.00' LT	22' RADIUS
3	139+71.48	68.00' LT	END CURB & GUTTER, END 22' RADIUS
4	140+01.48	68.00' LT	BEGIN CURB & GUTTER, BEGIN 22' RADIUS
5	140+23.48	68.00' LT	22' RADIUS
6	140+23.48	46.00' LT	END 22' RADIUS, BEGIN BUS PAD
7	140+83.50	46.00' LT	END CURB & GUTTER, END BUS PAD
8	139+48.73	46.00' RT	BEGIN 22' RADIUS, END BUS PAD
9	139+48.73	68.00' RT	22' RADIUS
10	139+70.73	68.00' RT	END CURB & GUTTER, END 22' RADIUS
11	140+00.73	68.00' RT	BEGIN CURB & GUTTER, BEGIN 22' RADIUS
12	140+22.73	68.00' RT	22' RADIUS
13	140+22.73	46.00' RT	END CURB & GUTTER, END 22' RADIUS
14	138+88.73	46.00' RT	BEGIN BUS PAD
15	141+67.50	46.00' LT	BEGIN CURB & GUTTER
16	142+16.50	46.00' LT	END CURB & GUTTER
17	142+63.50	46.00' LT	BEGIN CURB & GUTTER
18	140+16.83	6.45' RT	BEGIN CURB & GUTTER, BEGIN 62' RADIUS
19	140+46.48	48.00' LT	62' RADIUS
20	140+46.48	14.00' RT	END 62' RADIUS, END CURB & GUTTER

RADIUS SHOWN IS TO CURB FLANGE

MATCH LINE - STA 137+00



MATCH LINE - STA 143+00

LEGEND

30A	CONCRETE CURB AND GUTTER 30-INCH TYPE A	CCP	CONCRETE CURB PEDESTRIAN
30M	CONCRETE CURB AND GUTTER 30-INCH TYPE A (MODIFIED)	PAV 1	MILL 3 1/2" 4" HMA PAVEMENT
30B	CONCRETE CURB AND GUTTER 30-INCH TYPE A (HMA OVERLAY)	PAV 2	CONCRETE PAVEMENT 9.5-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SW5	CONCRETE SIDEWALK 5-INCH	PAV 3	CONCRETE PAVEMENT 7-INCH 6" BASE AGGREGATE DENSE 1 1/4"
SN	CONCRETE MEDIAN SLOPED NOSE	PAV 4	4" HMA PAVEMENT CONCRETE BASE 9-INCH 6" BASE AGGREGATE DENSE 1 1/4"
DRW	CONCRETE DRIVEWAY HES 7-INCH	CR1	CURB RAMP TYPE
AS	ASPHALT DRIVEWAY		

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

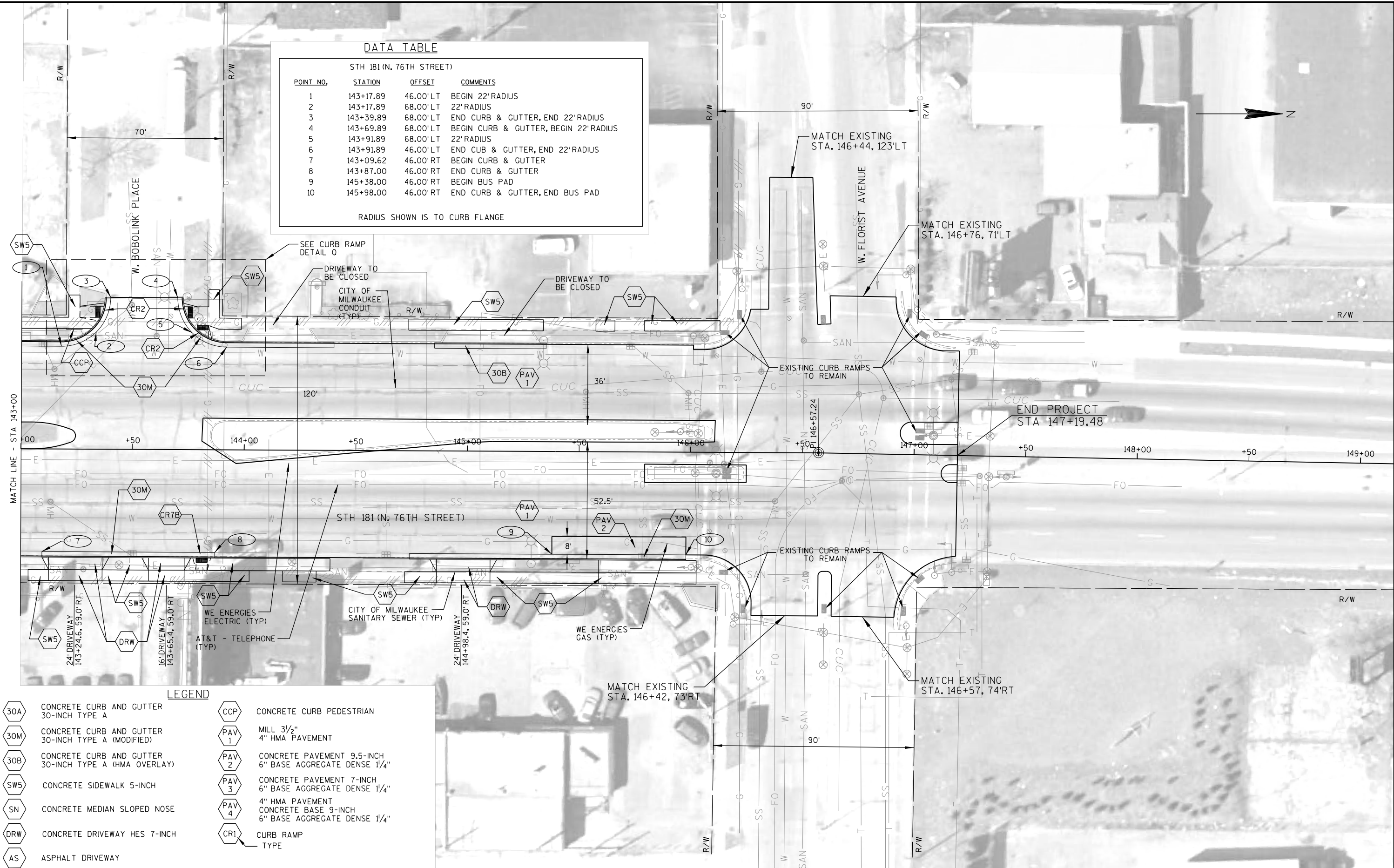
PLAN DETAIL

SHEET

E

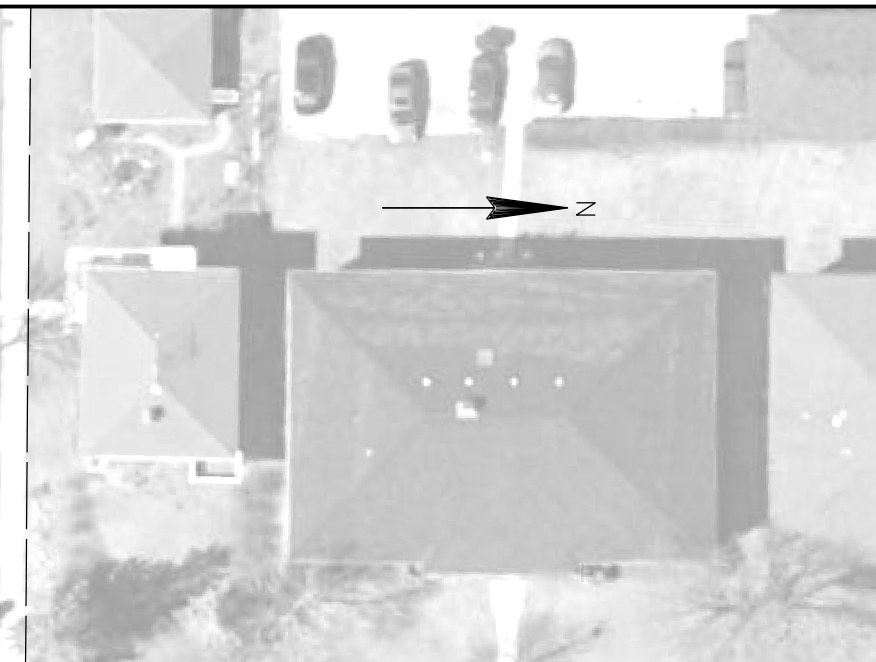
STH 181 (N. 76TH STREET)			
<u>POINT NO.</u>	<u>STATION</u>	<u>OFFSET</u>	<u>COMMENTS</u>
1	143+17.89	46.00' LT	BEGIN 22' RADIUS
2	143+17.89	68.00' LT	22' RADIUS
3	143+39.89	68.00' LT	END CURB & GUTTER, END 22' RADIUS
4	143+69.89	68.00' LT	BEGIN CURB & GUTTER, BEGIN 22' RADIUS
5	143+91.89	68.00' LT	22' RADIUS
6	143+91.89	46.00' LT	END CURB & GUTTER, END 22' RADIUS
7	143+09.62	46.00' RT	BEGIN CURB & GUTTER
8	143+87.00	46.00' RT	END CURB & GUTTER
9	145+38.00	46.00' RT	BEGIN BUS PAD
10	145+98.00	46.00' RT	END CURB & GUTTER, END BUS PAD

RADIUS SHOWN IS TO CURB FLANGE

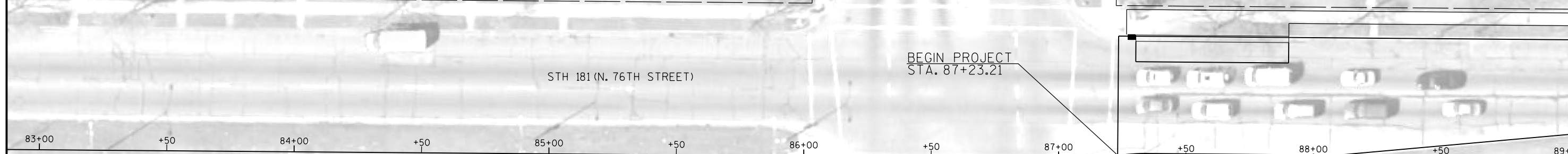


- | <u>LEGEND</u> | |
|---|---|
|  30A | CONCRETE CURB AND GUTTER
30-INCH TYPE A |
|  30M | CONCRETE CURB AND GUTTER
30-INCH TYPE A (MODIFIED) |
|  30B | CONCRETE CURB AND GUTTER
30-INCH TYPE A (HMA OVERLAY) |
|  SW5 | CONCRETE SIDEWALK 5-INCH |
|  SN | CONCRETE MEDIAN SLOPED NOSE |
|  DRW | CONCRETE DRIVEWAY HES 7-INCH |
|  AS | ASPHALT DRIVEWAY |
|  CCP | CONCRETE CURB PEDESTRIAN |
|  PAV 1 | MILL 3 1/2"
4" HMA PAVEMENT |
|  PAV 2 | CONCRETE PAVEMENT 9.5-INCH
6" BASE AGGREGATE DENSE 1/4" |
|  PAV 3 | CONCRETE PAVEMENT 7-INCH
6" BASE AGGREGATE DENSE 1/4" |
|  PAV 4 | 4" HMA PAVEMENT
CONCRETE BASE 9-INCH
6" BASE AGGREGATE DENSE 1/4" |
|  CR1 | CURB RAMP
TYPE |

2



2



MATCH LINE - STA 89+00



PROJECT NO: 2140-13-70	HWY: STH 181	COUNTY: MILWAUKEE	JOINTING AND PAVEMENT ELEVATION PLAN	SHEET	E
------------------------	--------------	-------------------	--------------------------------------	-------	---

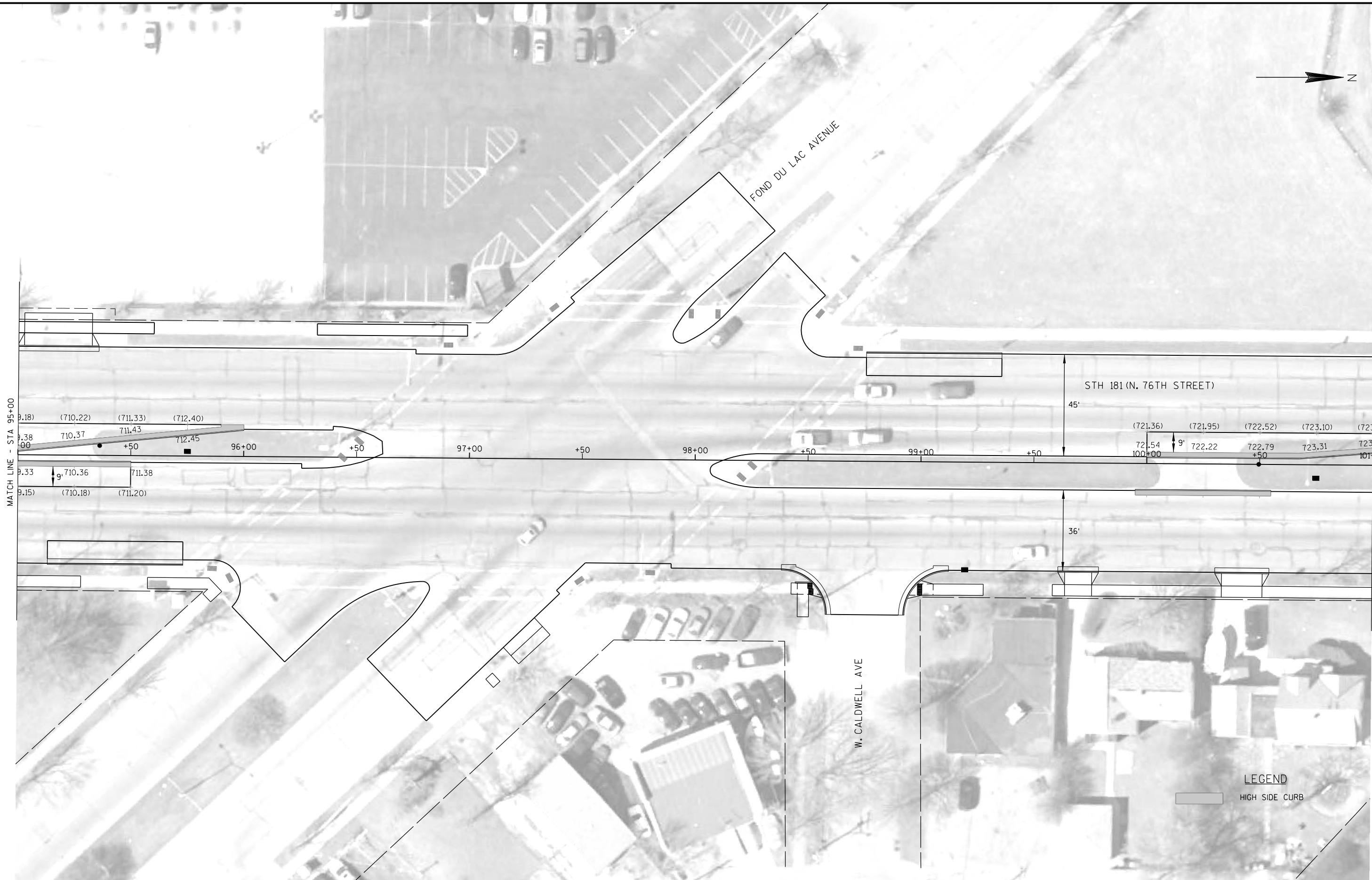
2

2



2

2

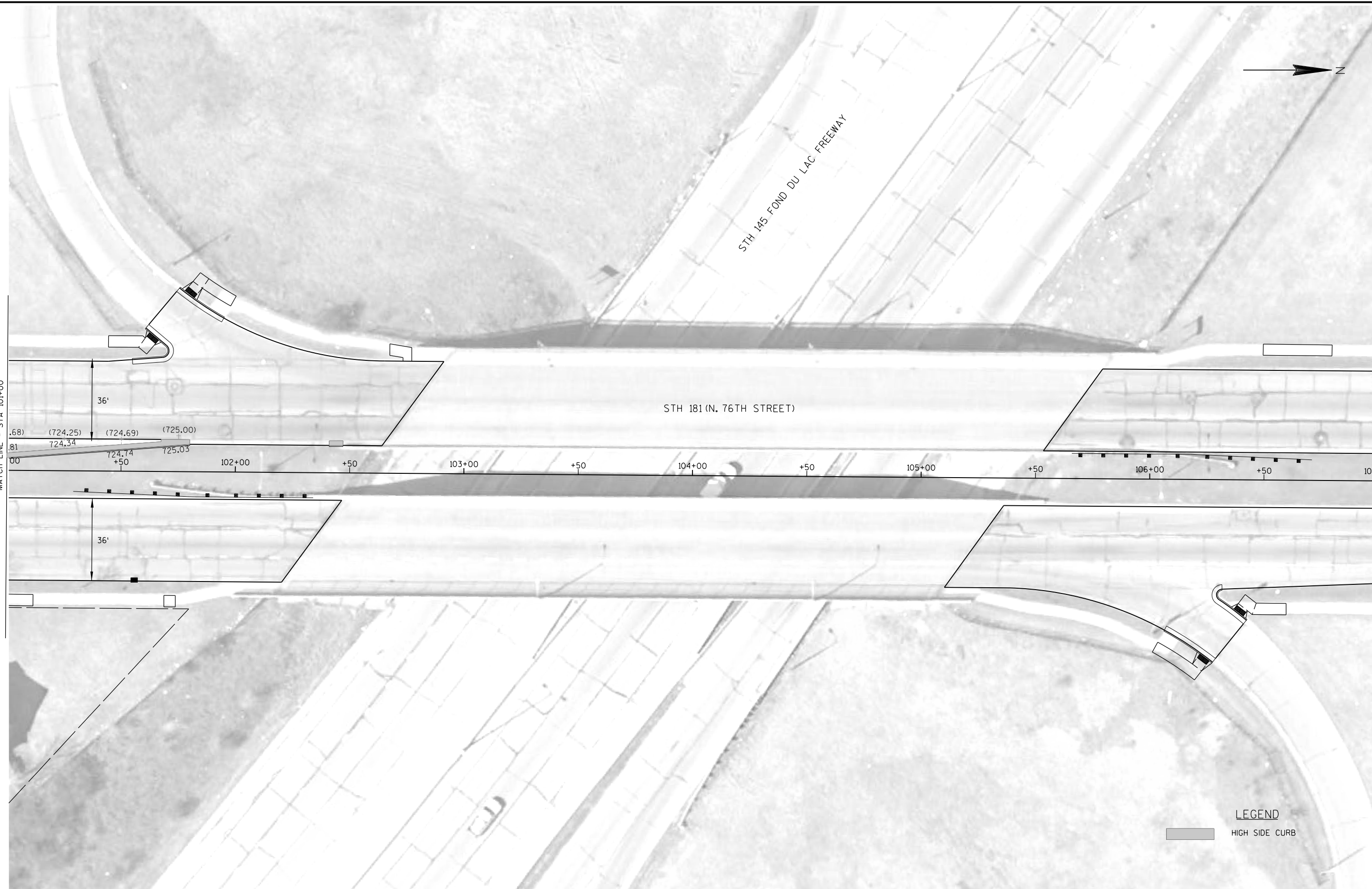


2

2

MATCH LINE - STA 101+00

MATCH LINE - STA 107+00



PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

JOINTING AND PAVEMENT ELEVATION PLAN

SHEET

E

FILE NAME : L:\Jobs\2010\20100384\CAD\WISDOT_Trans\dgn\00\021304_.jd.dgn

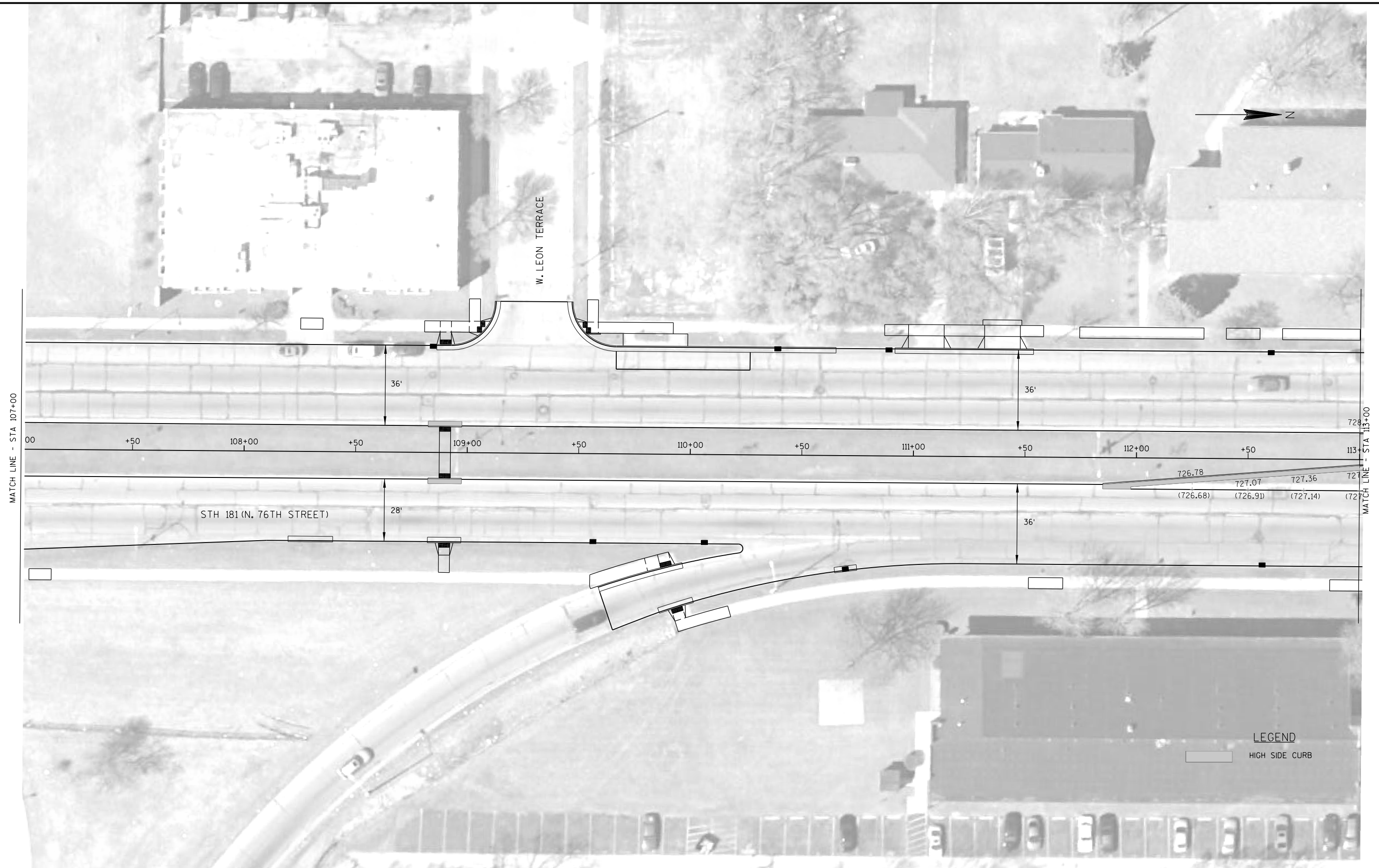
PLOT DATE : 5/1/2016

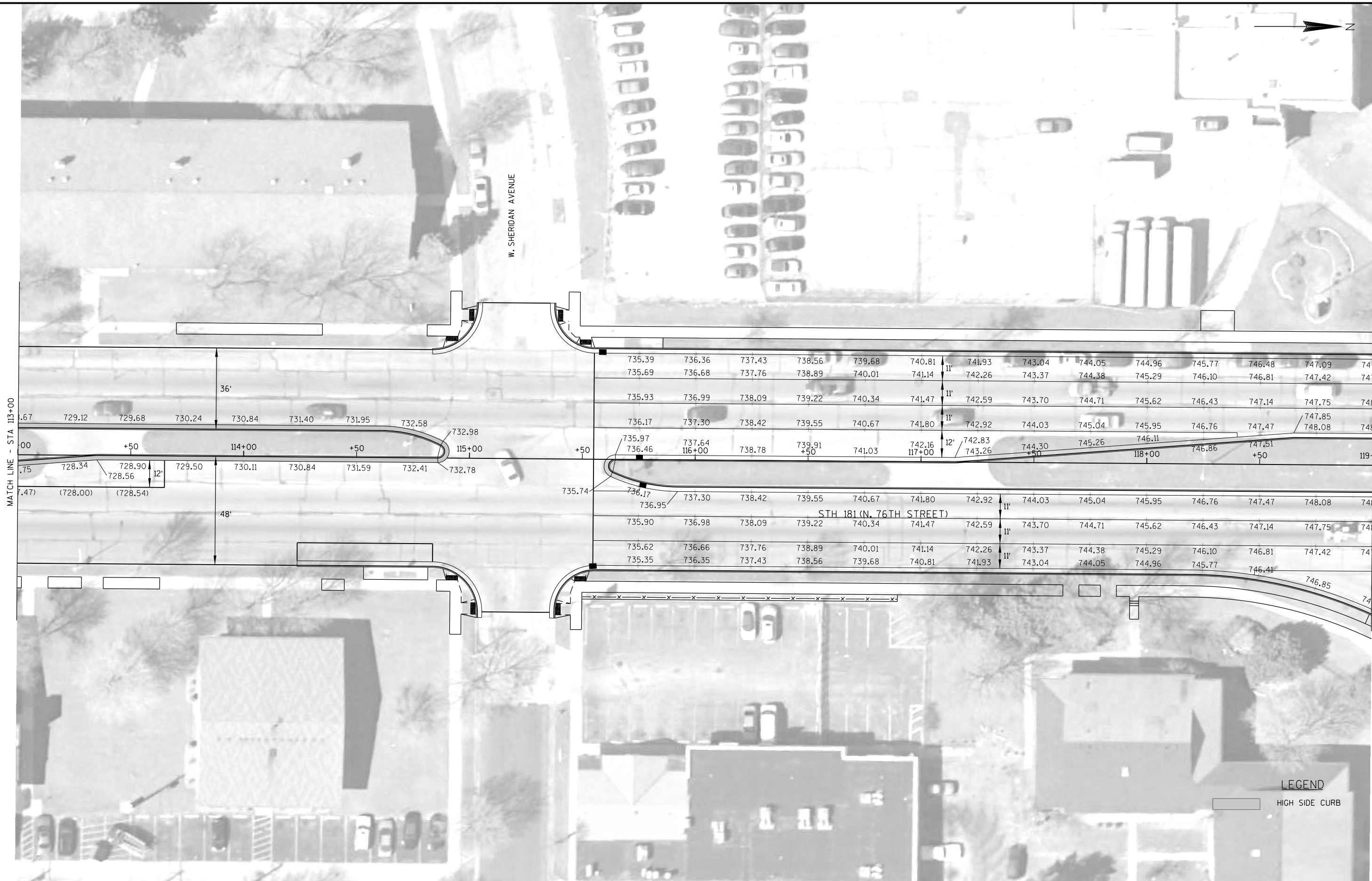
PLOT BY : GRAEF

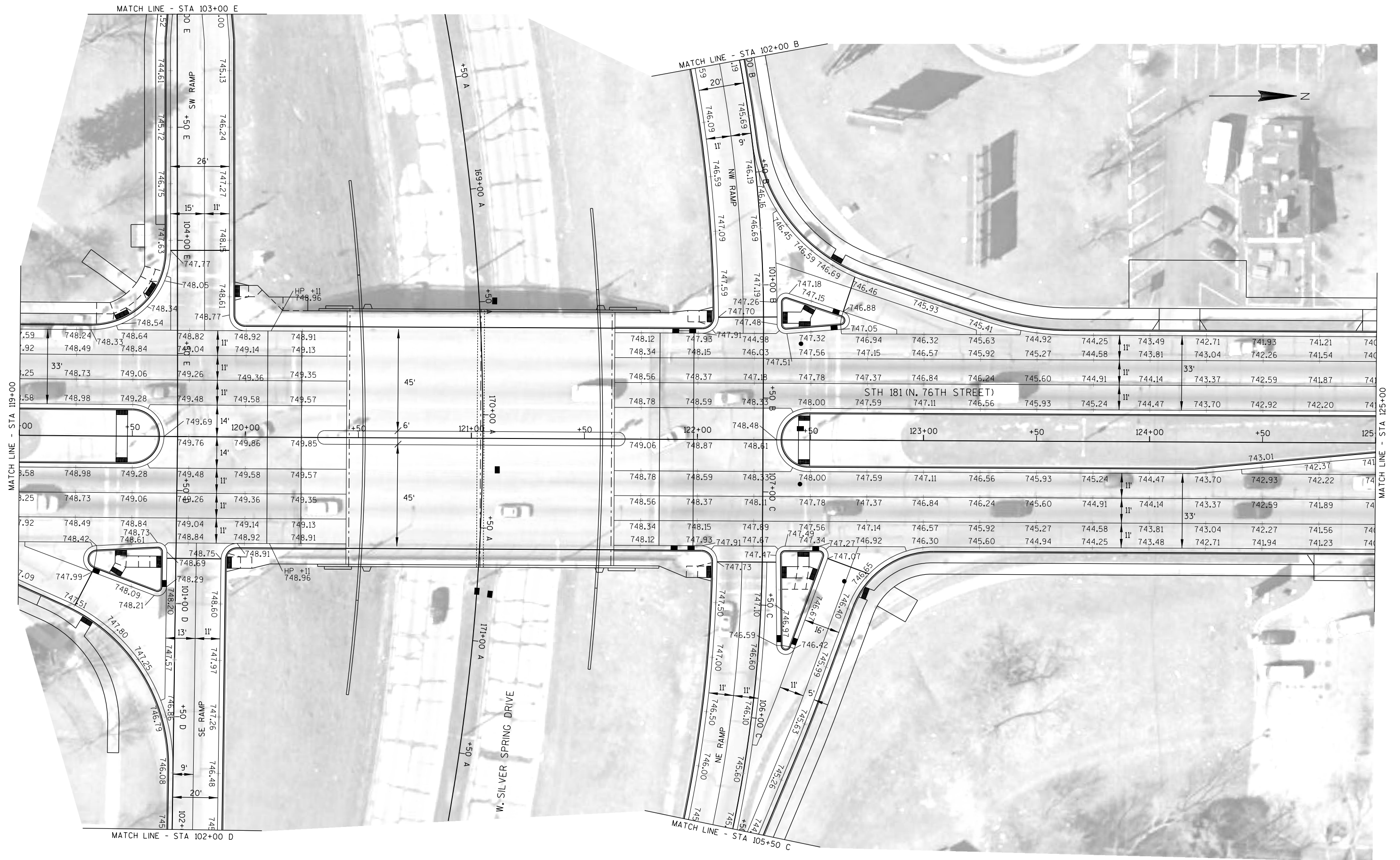
PLOT NAME :

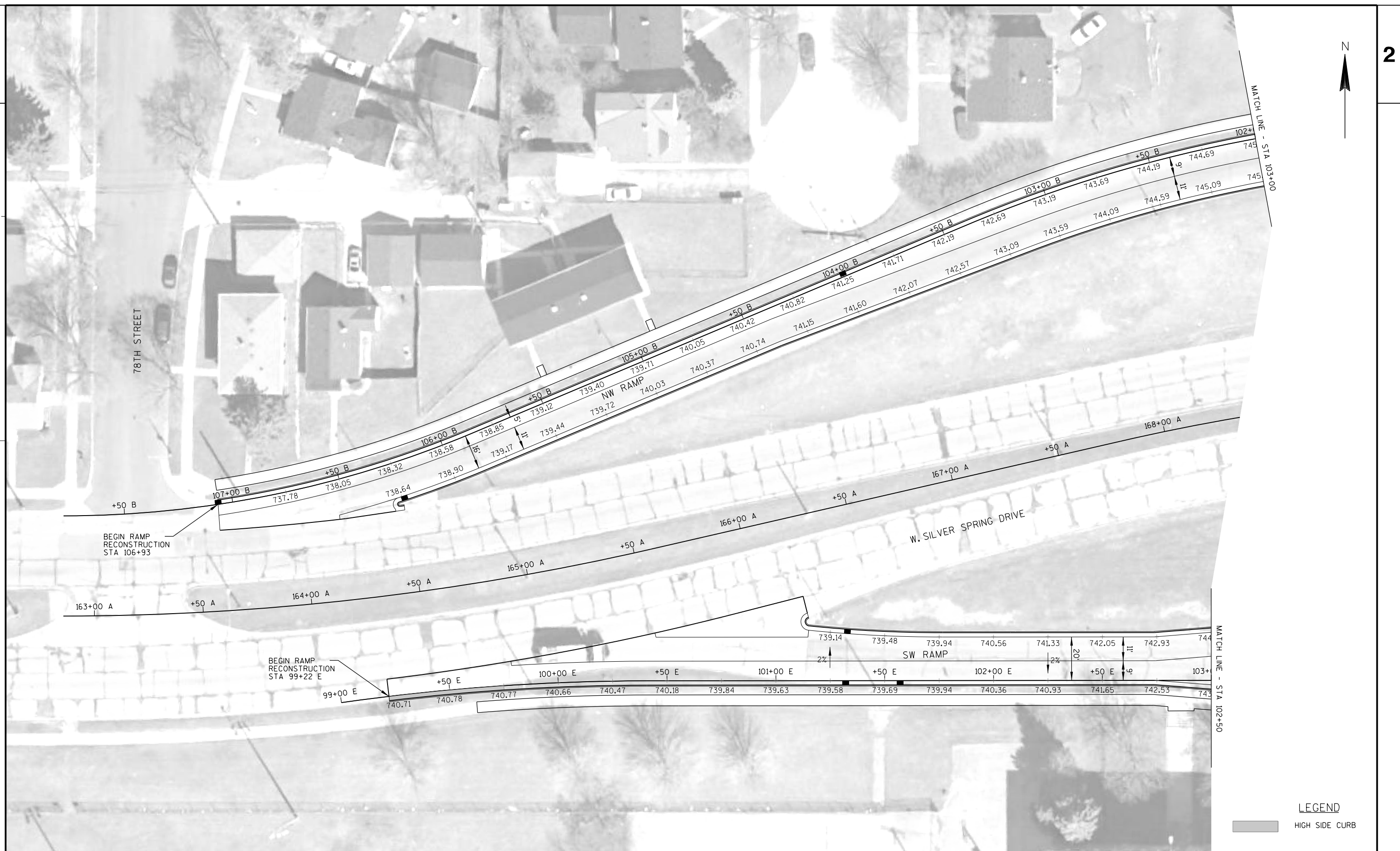
PLOT SCALE : 40.0000 sf / in.

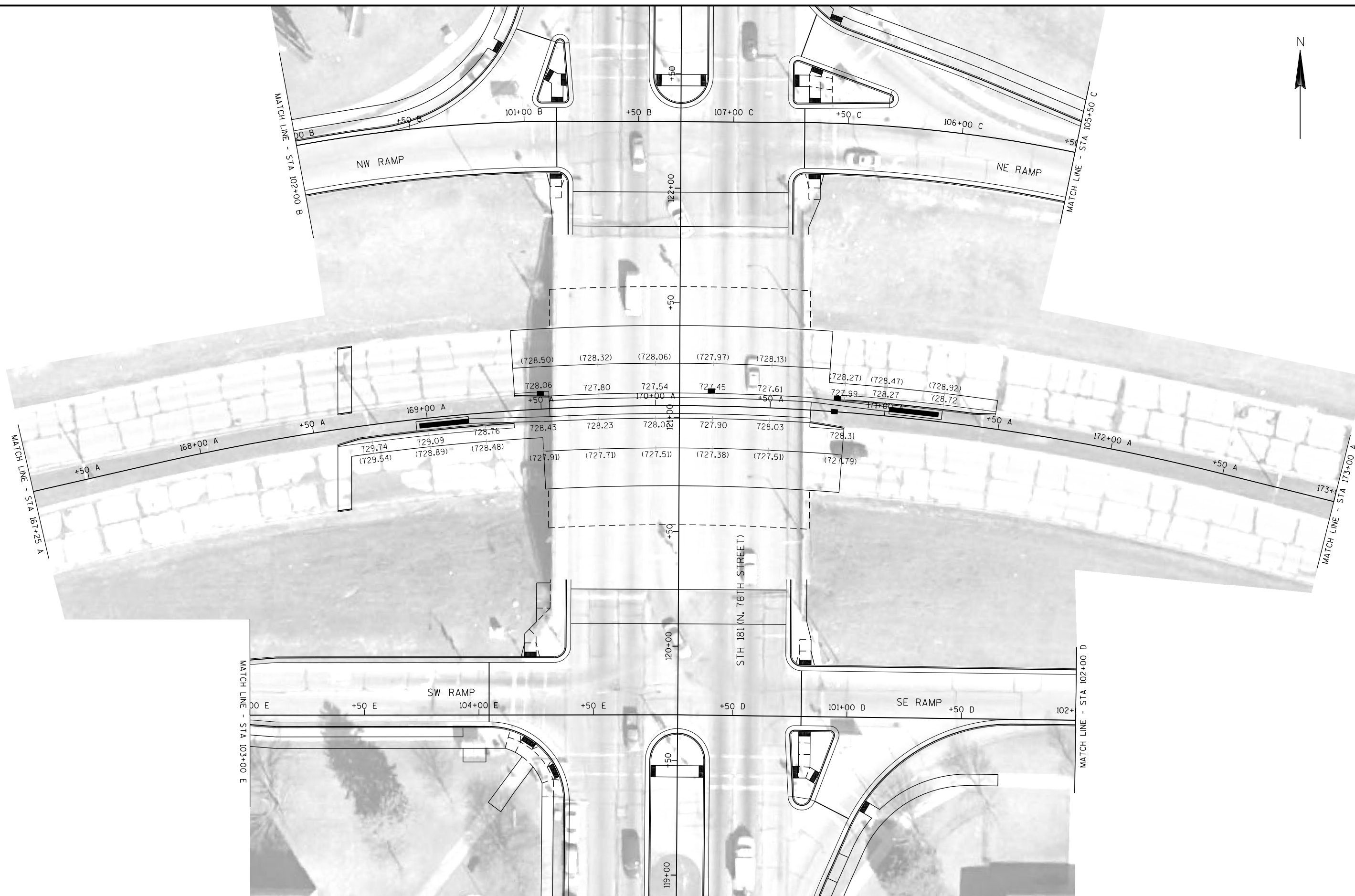
WISDOT/CADDs SHEET 42

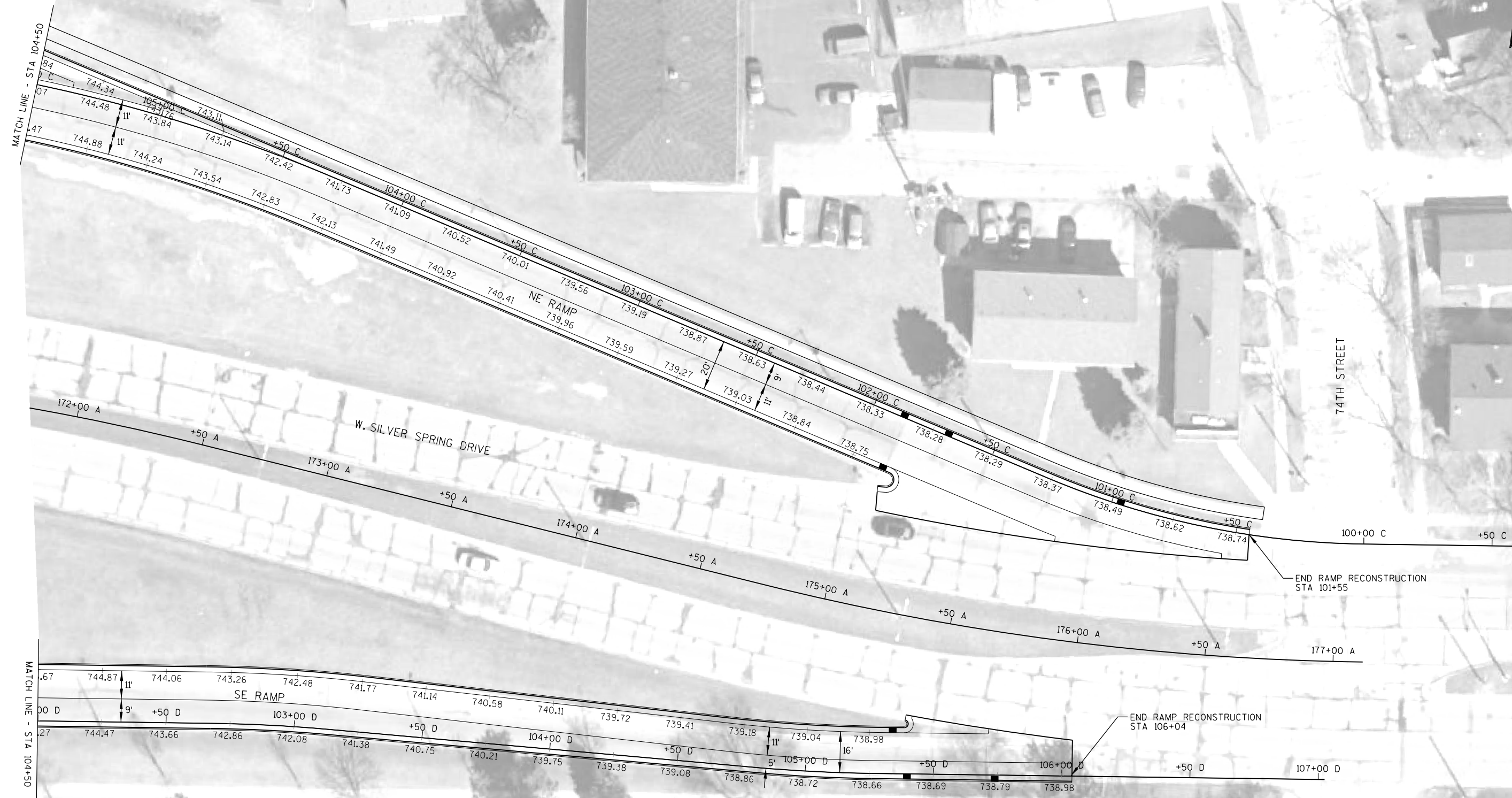


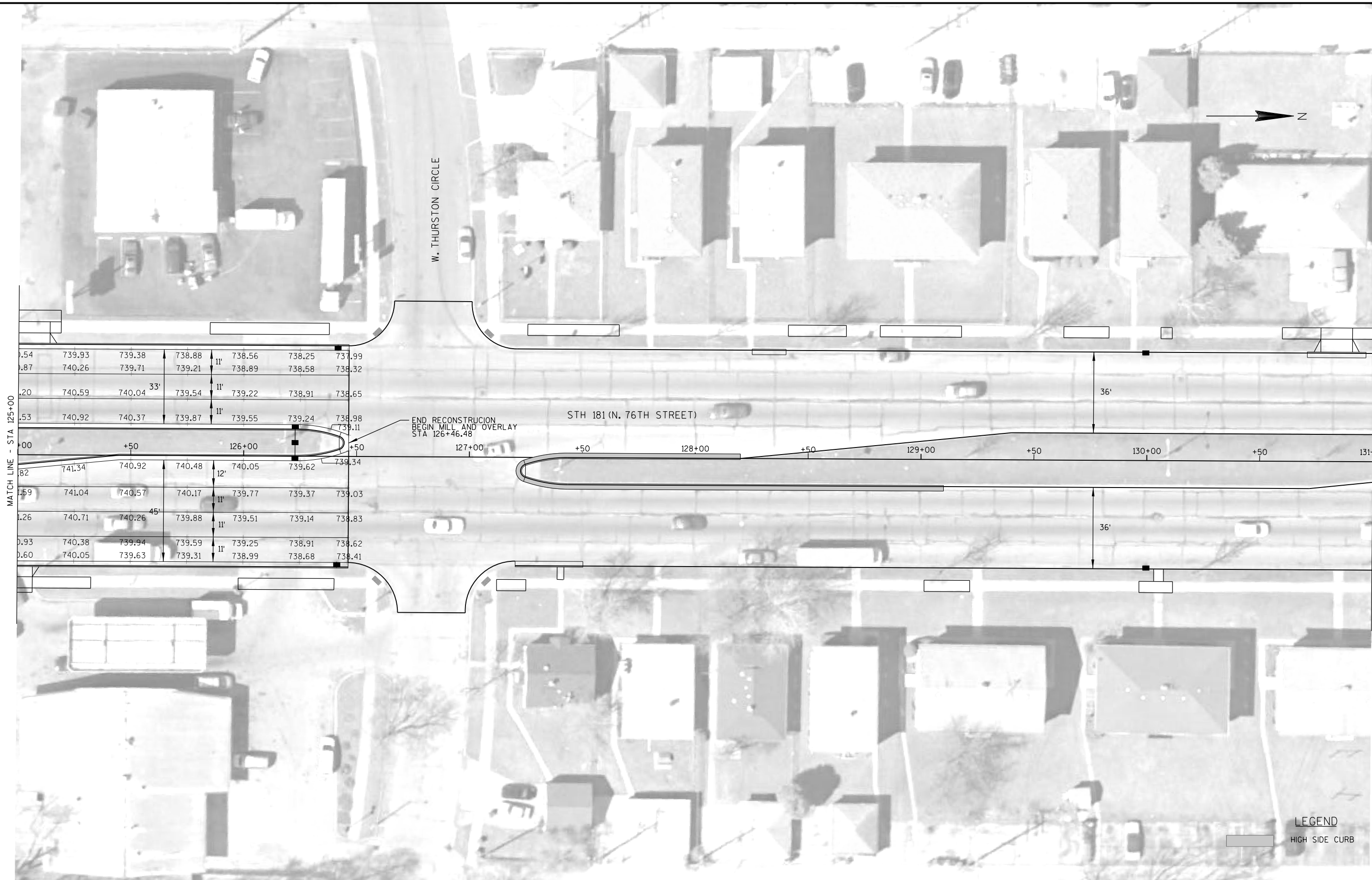












EROSION CONTROL GENERAL NOTES

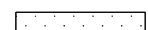
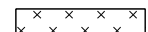
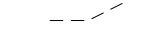
RE-TOPSOIL OF GRADED AREAS, AS DESIGNATED BY THE ENGINEER, IMMEDIATELY AFTER GRADING IS COMPLETED WITHIN THOSE AREAS. SEED, FERTILIZE, AND MULCH/EROSION MAT TOP-SOILED AREAS, AS DESIGNATED BY THE ENGINEER, WITHIN FIVE (5) CALENDAR DAYS AFTER PLACEMENT OF TOPSOIL. IF GRADED AREAS ARE LEFT EXPOSED FOR MORE THAN (14) CALENDAR DAYS, SEED THOSE AREAS WITH TEMPORARY SEED.

STOCKPILE EXCESS MATERIAL OR SPOILS ON UPLAND AREAS AWAY FROM WETLANDS, FLOODPLAINS AND WATERWAYS. STOCKPILED SOIL SHALL BE PROTECTED AGAINST EROSION. IF STOCKPILED MATERIAL IS LEFT FOR MORE THAN FOURTEEN (14) CALENDAR DAYS, SEED THE STOCKPILE WITH TEMPORARY SEED.

EROSION CONTROL BMP'S ARE AT SUGGESTED LOCATIONS. THE ACTUAL LOCATIONS WILL BE DETERMINED BY THE CONTRACTORS ECIP AND BY THE ENGINEER. EROSION CONTROL BMP'S SHALL BE MAINTAINED UNTIL PERMANENT VEGETATION IS ESTABLISHED OR UNTIL THE ENGINEER DETERMINES THAT THE BMP IS NO LONGER REQUIRED.

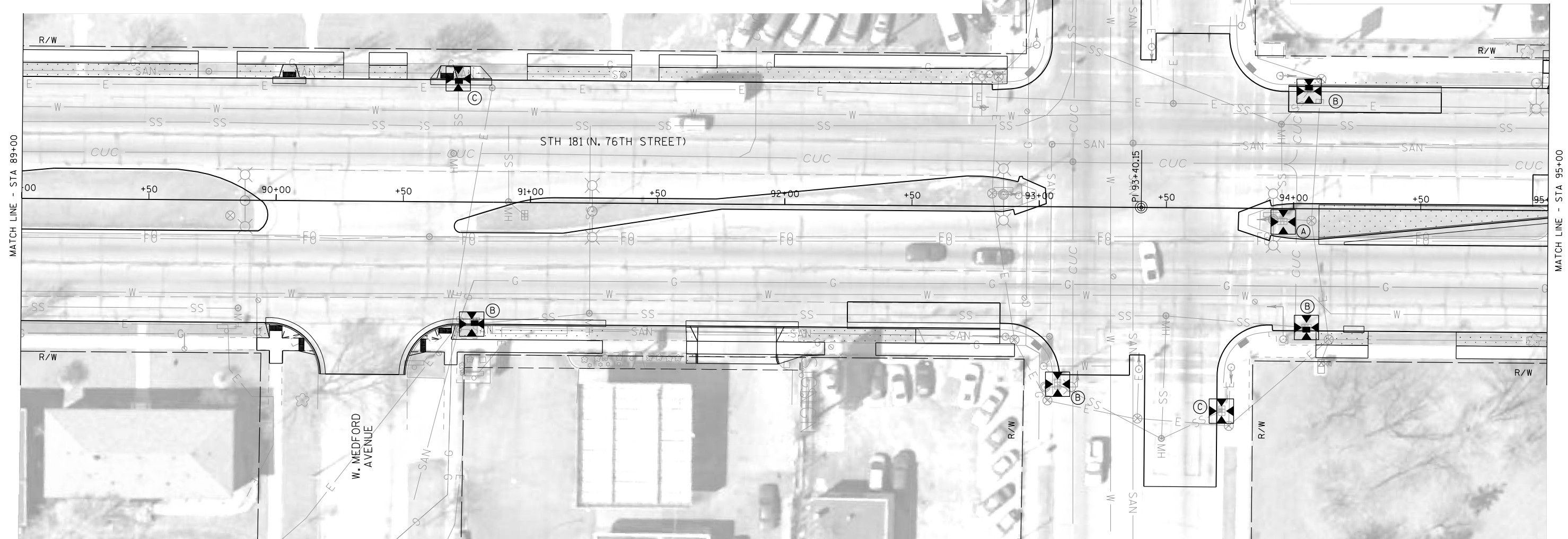


LEGEND

-  SOD LAWN
-  EROSION MAT URBAN CLASS 1 TYPE B,
SEEDING MIXTURE NO. 40 & FERTIZER TYPE B
-  SILT FENCE
-  INLET PROTECTION
TYPE
-  SLOPE INTERCEPT

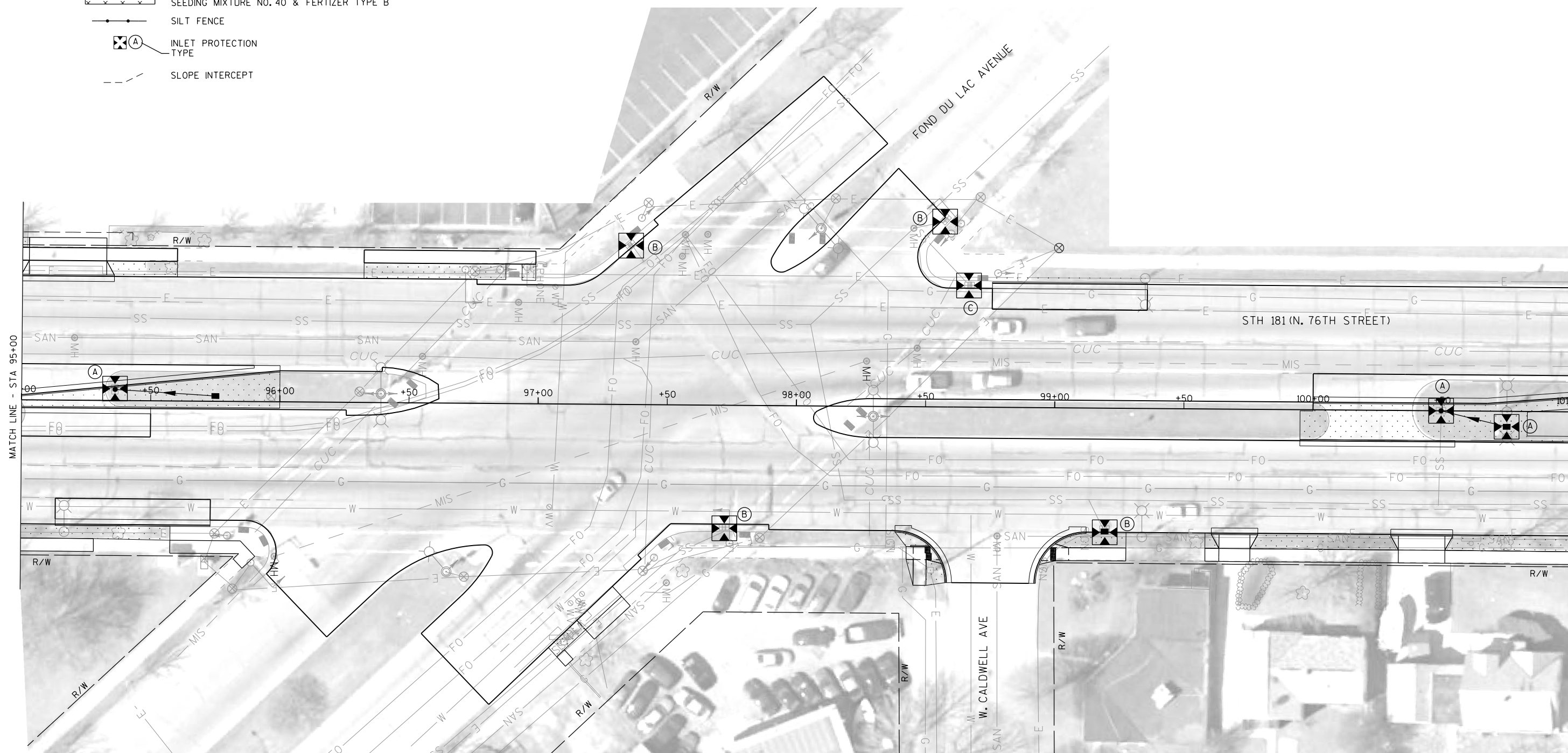
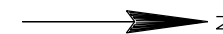
LEGEND

- ⬢ SOD LAWN
- ⊗ EROSION MAT URBAN CLASS 1 TYPE B,
SEEDING MIXTURE NO. 40 & FERTIZER TYPE B
- SILT FENCE
- ⊗(A) INLET PROTECTION
TYPE
- SLOPE INTERCEPT



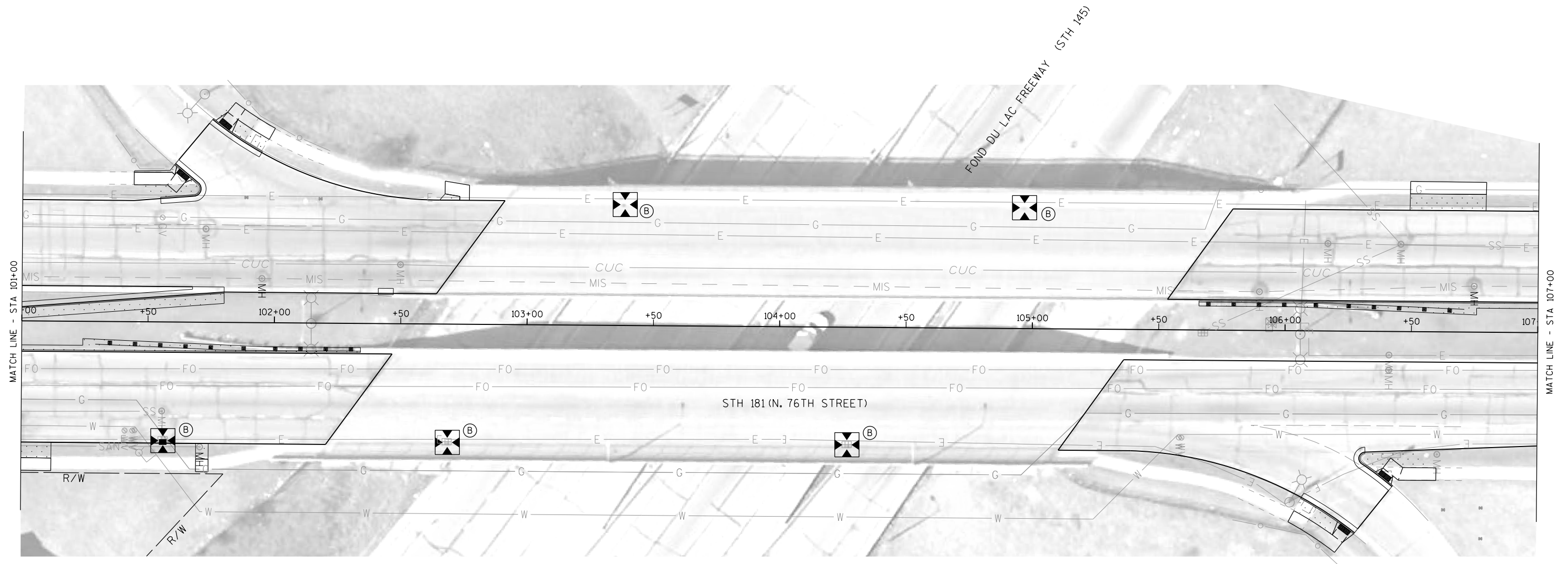
LEGEND

- SOD LAWN
- x—x—x—x— EROSION MAT URBAN CLASS 1 TYPE B,
SEEDING MIXTURE NO. 40 & FERTIZER TYPE B
- SILT FENCE
- ⊗ (A) INLET PROTECTION
TYPE
- SLOPE INTERCEPT



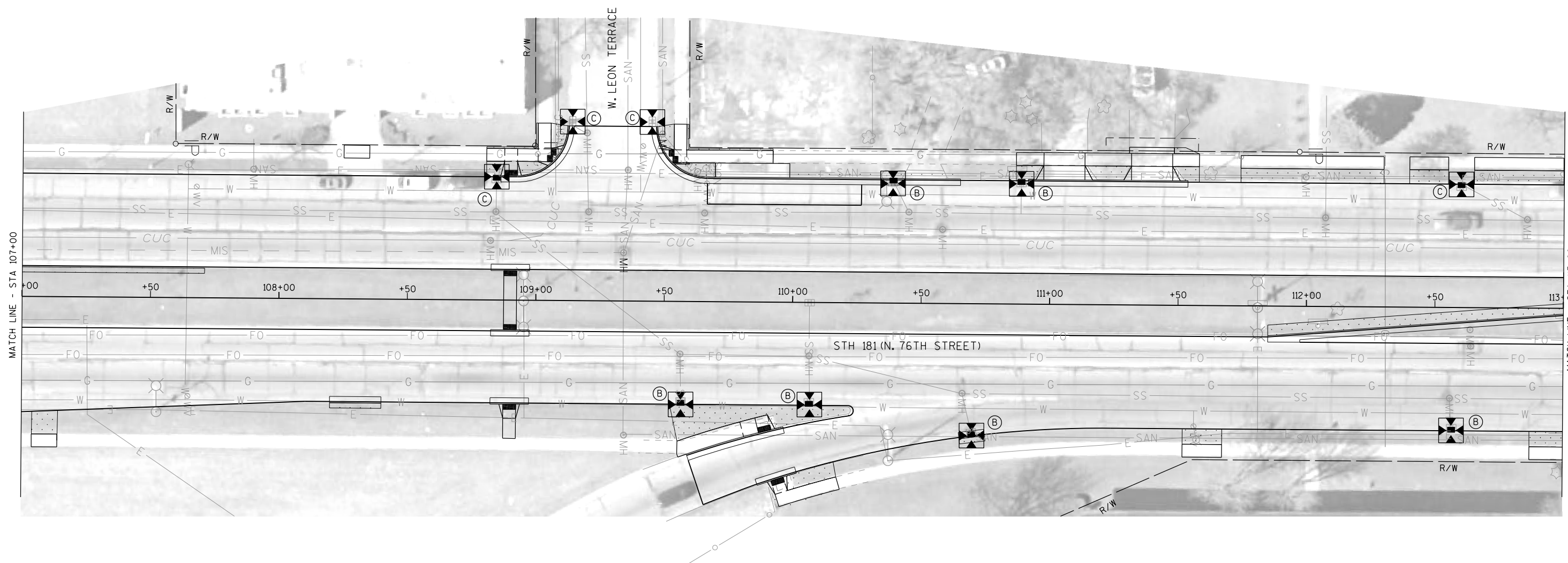
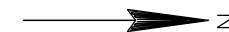
LEGEND

- SOD LAWN
EROSION MAT URBAN CLASS 1 TYPE B,
SEEDING MIXTURE NO. 40 & FERTIZER TYPE B
SILT FENCE
INLET PROTECTION
TYPE
SLOPE INTERCEPT



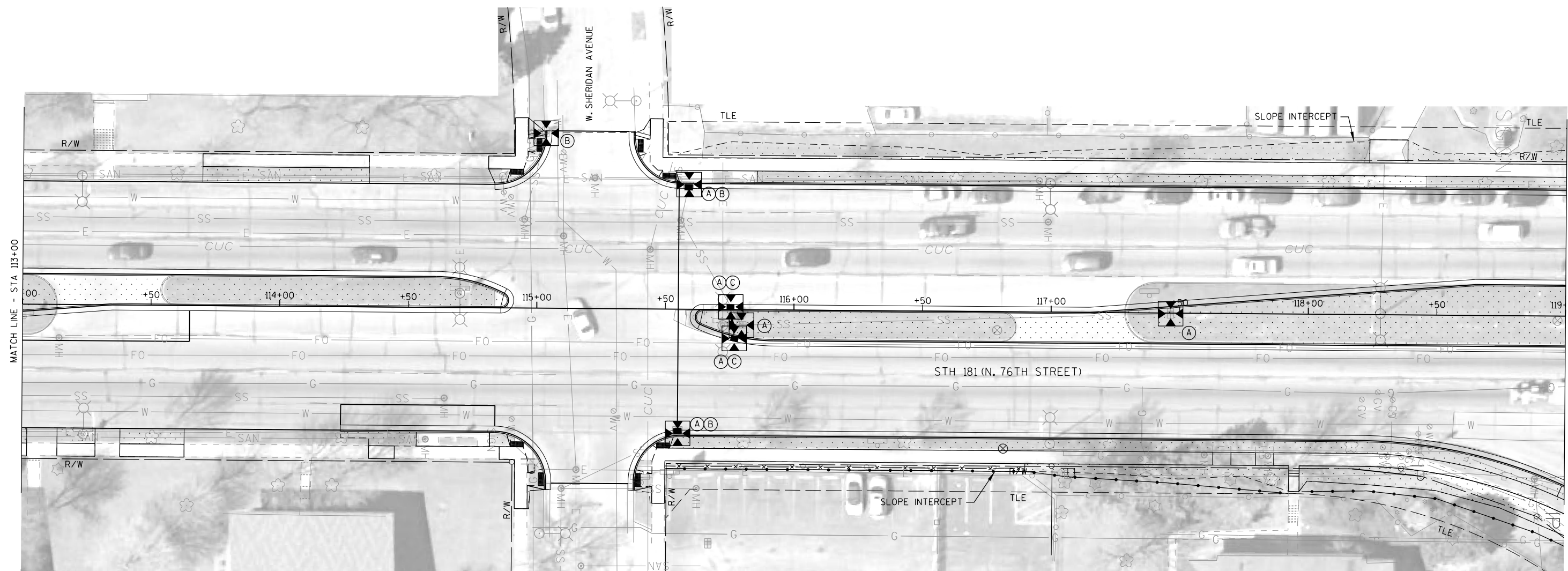
LEGEND

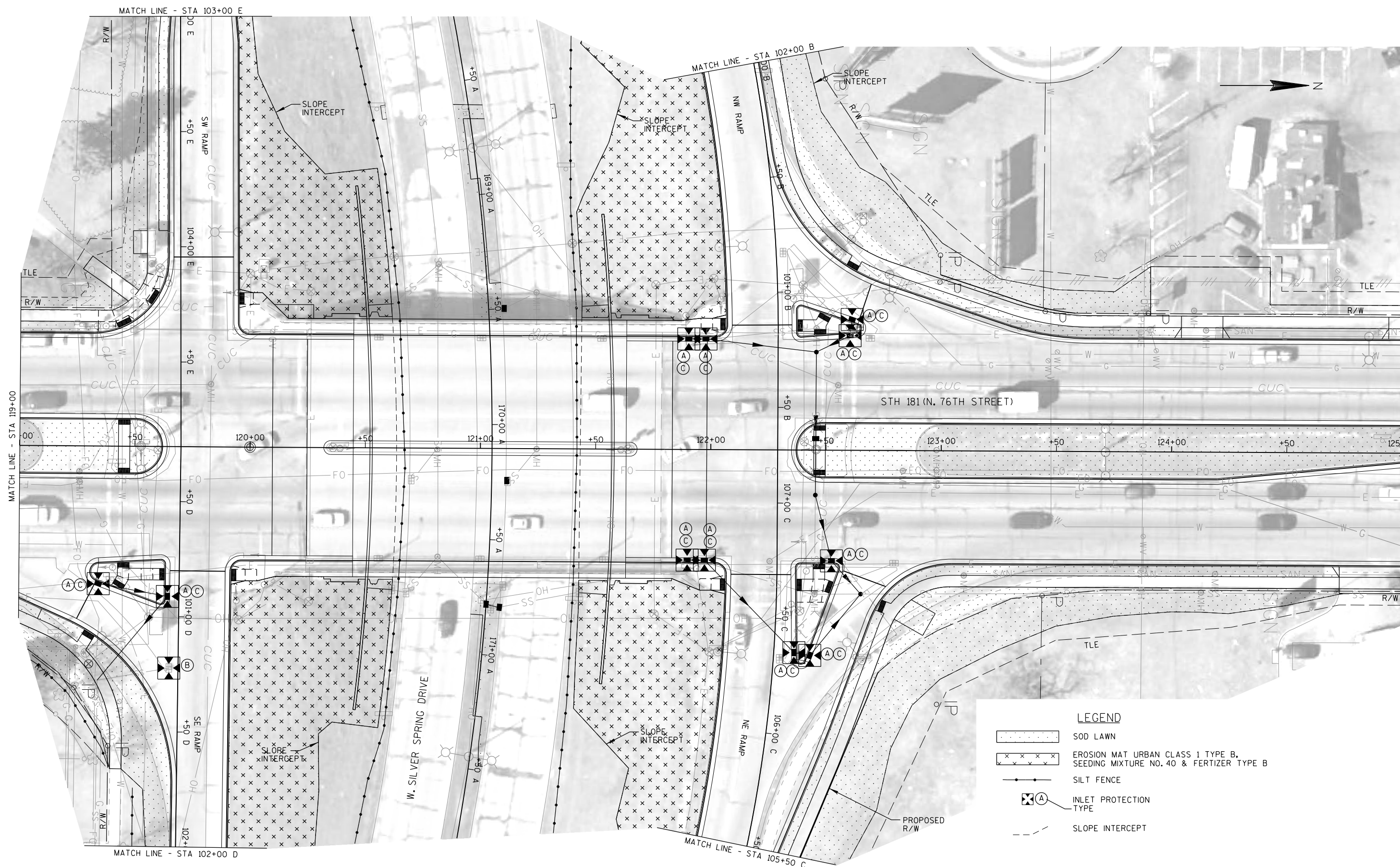
- SOD LAWN
- × × × × EROSION MAT URBAN CLASS 1 TYPE B,
SEEDING MIXTURE NO. 40 & FERTIZER TYPE B
- SILT FENCE
- ⊗ (A) INLET PROTECTION
TYPE
- SLOPE INTERCEPT



LEGEND

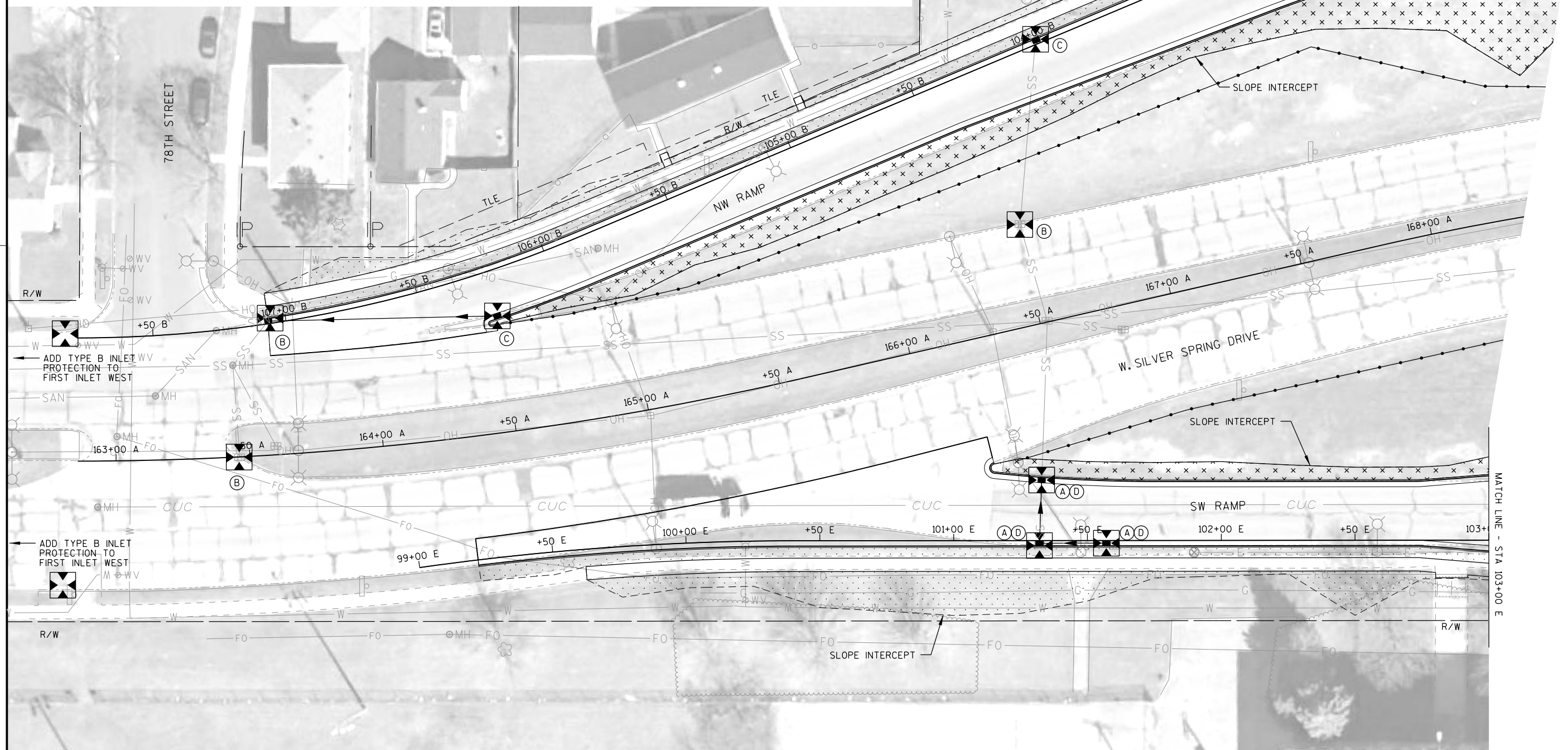
- SOD LAWN
- EROSION MAT URBAN CLASS 1 TYPE B,
SEEDING MIXTURE NO. 40 & FERTIZER TYPE B
- SILT FENCE
- INLET PROTECTION
TYPE
- SLOPE INTERCEPT

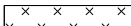


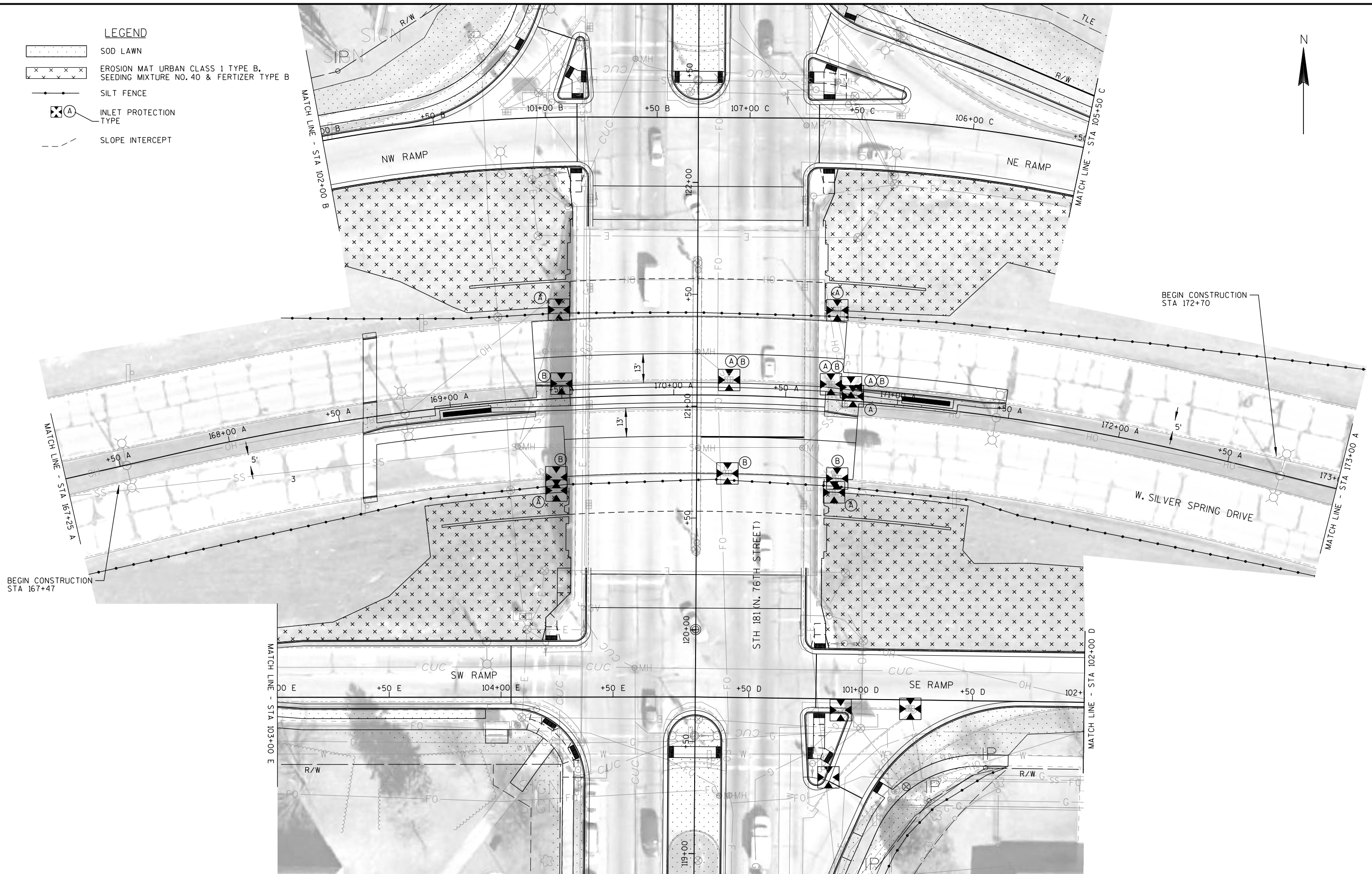


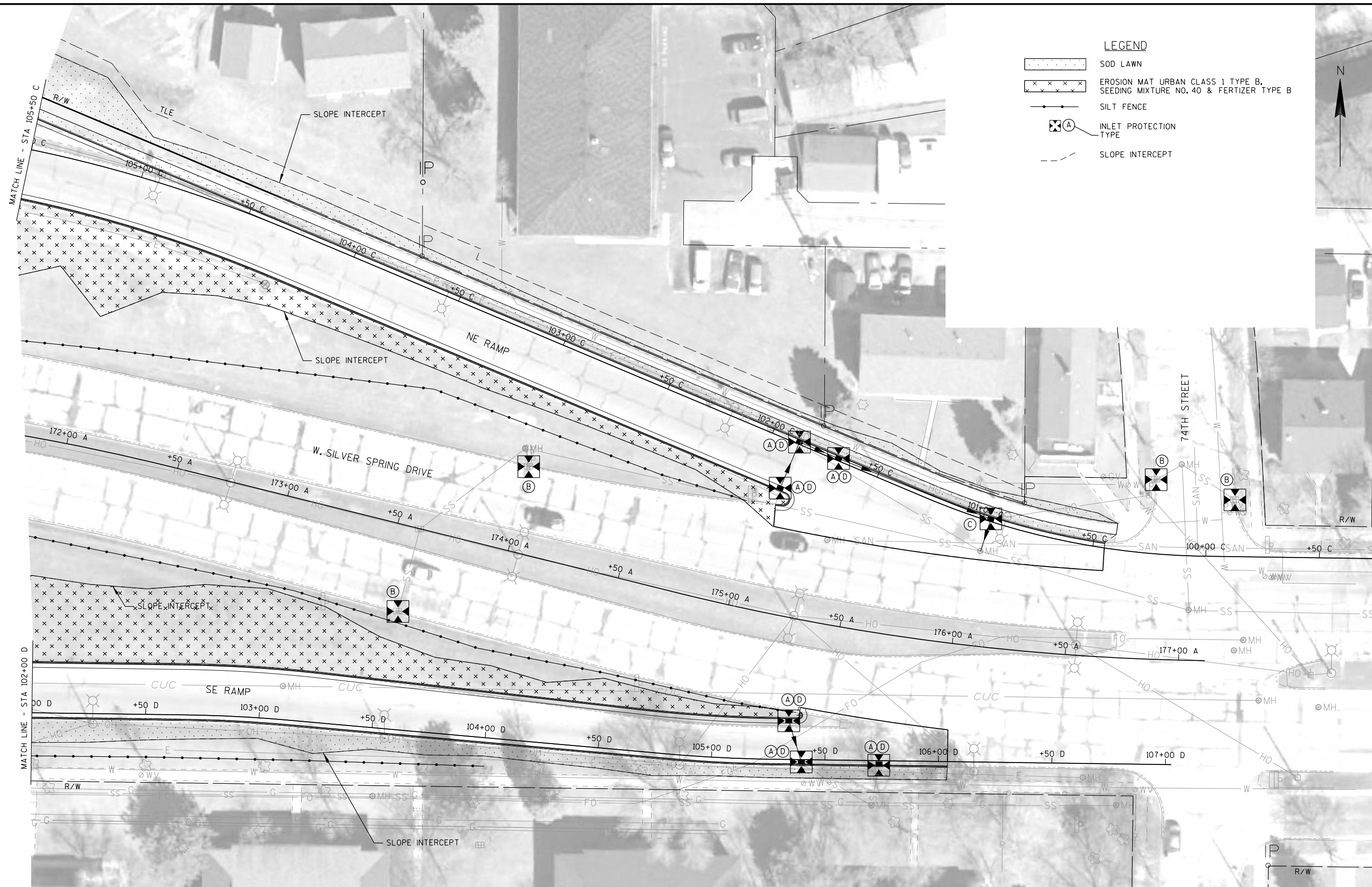
LEGEND

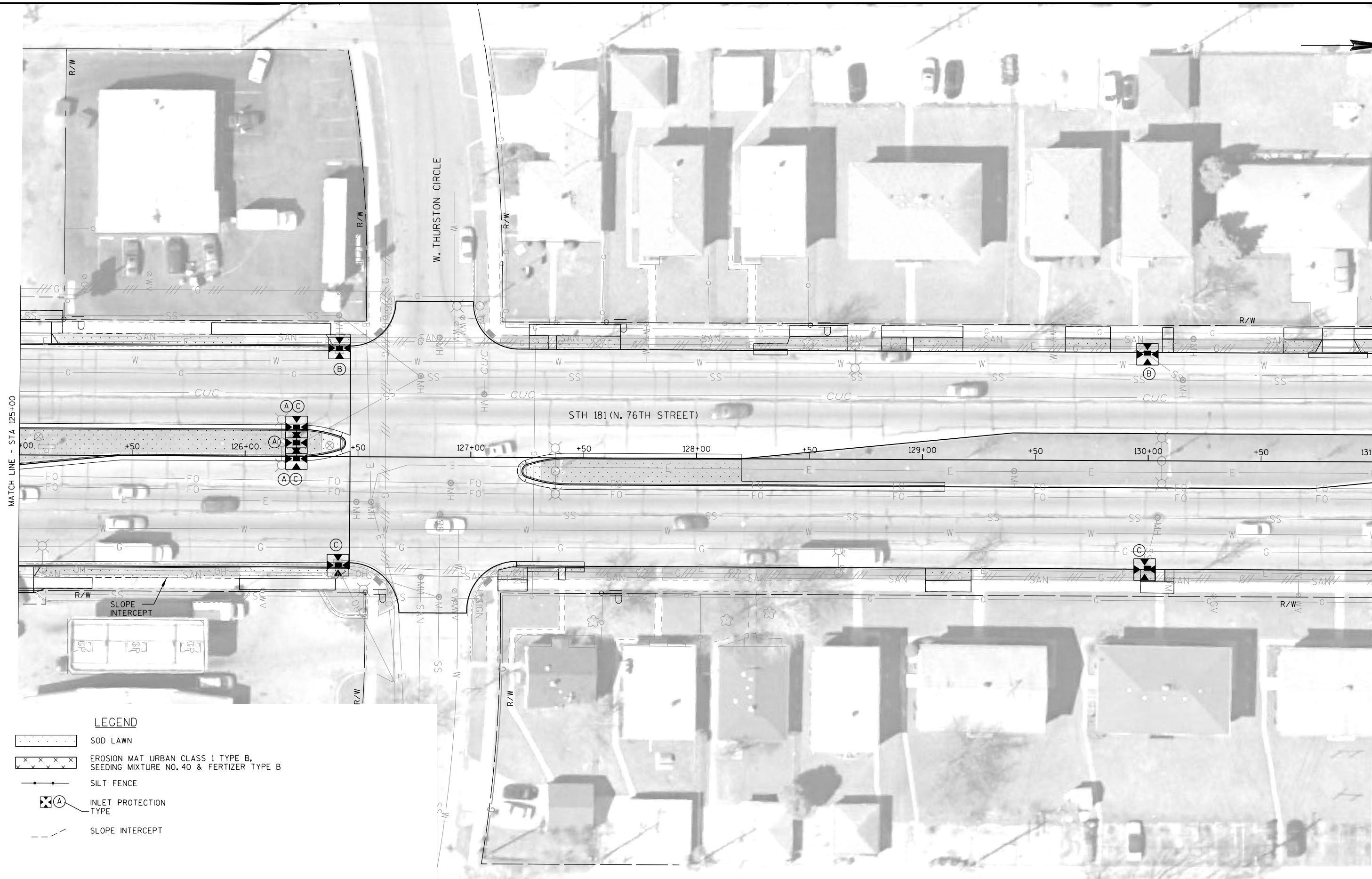
- SOD LAWN
—x—x—x— EROSION MAT URBAN CLASS 1 TYPE B,
SEEDING MIXTURE NO. 40 & FERTIZER TYPE B
—•— SILT FENCE
⊗ A INLET PROTECTION
TYPE
--- SLOPE INTERCEPT



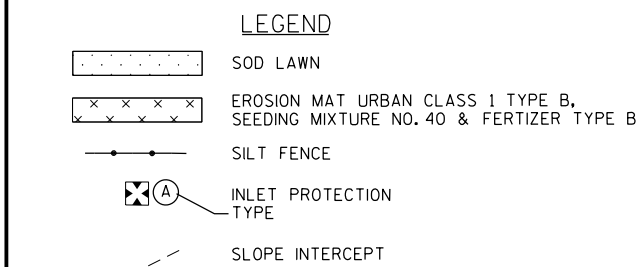
- LEGEND**
-  SOD LAWN
 -  EROSION MAT URBAN CLASS 1 TYPE B, SEEDING MIXTURE NO. 40 & FERTIZER TYPE B
 -  SILT FENCE
 -  INLET PROTECTION TYPE
 -  SLOPE INTERCEPT

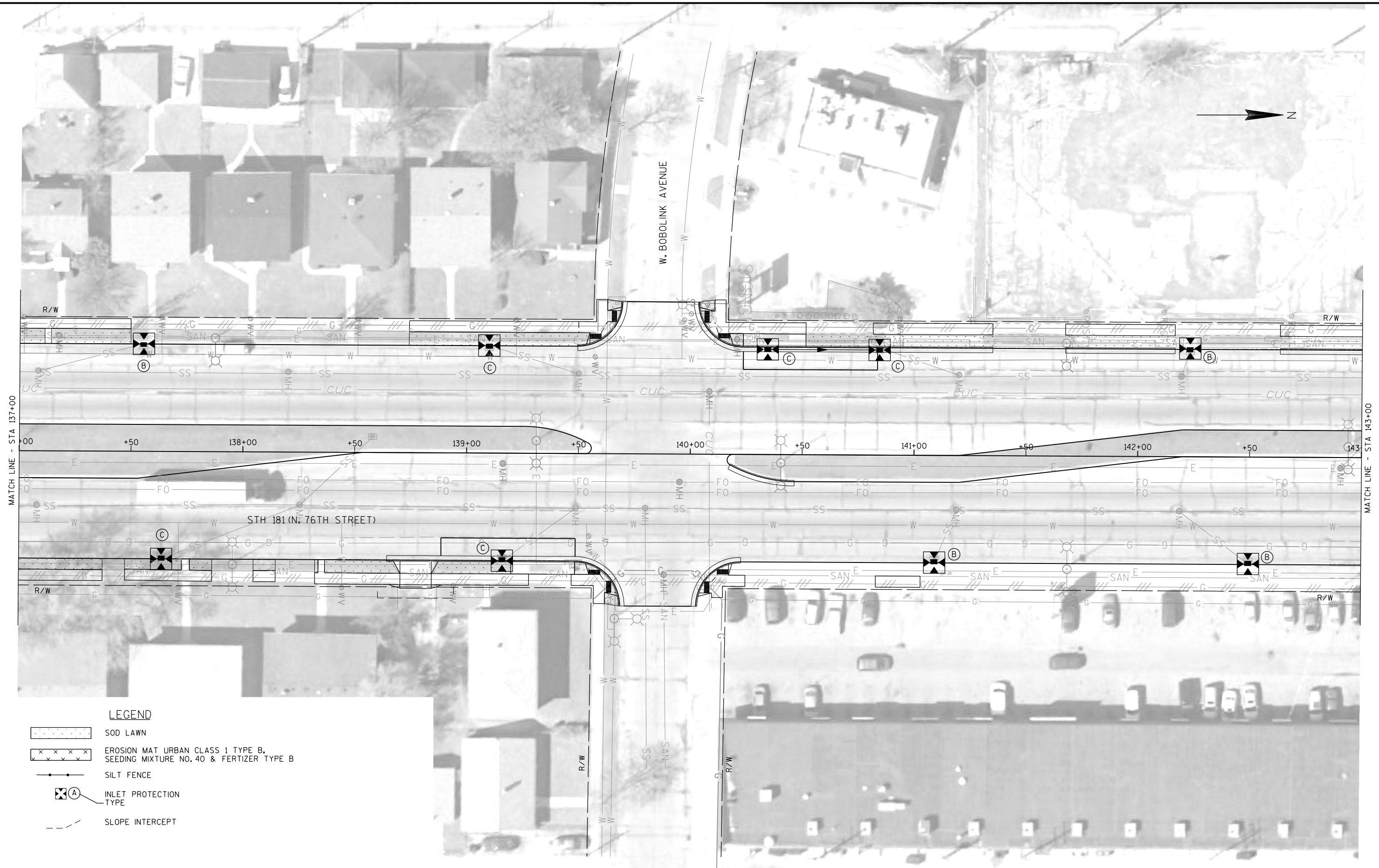


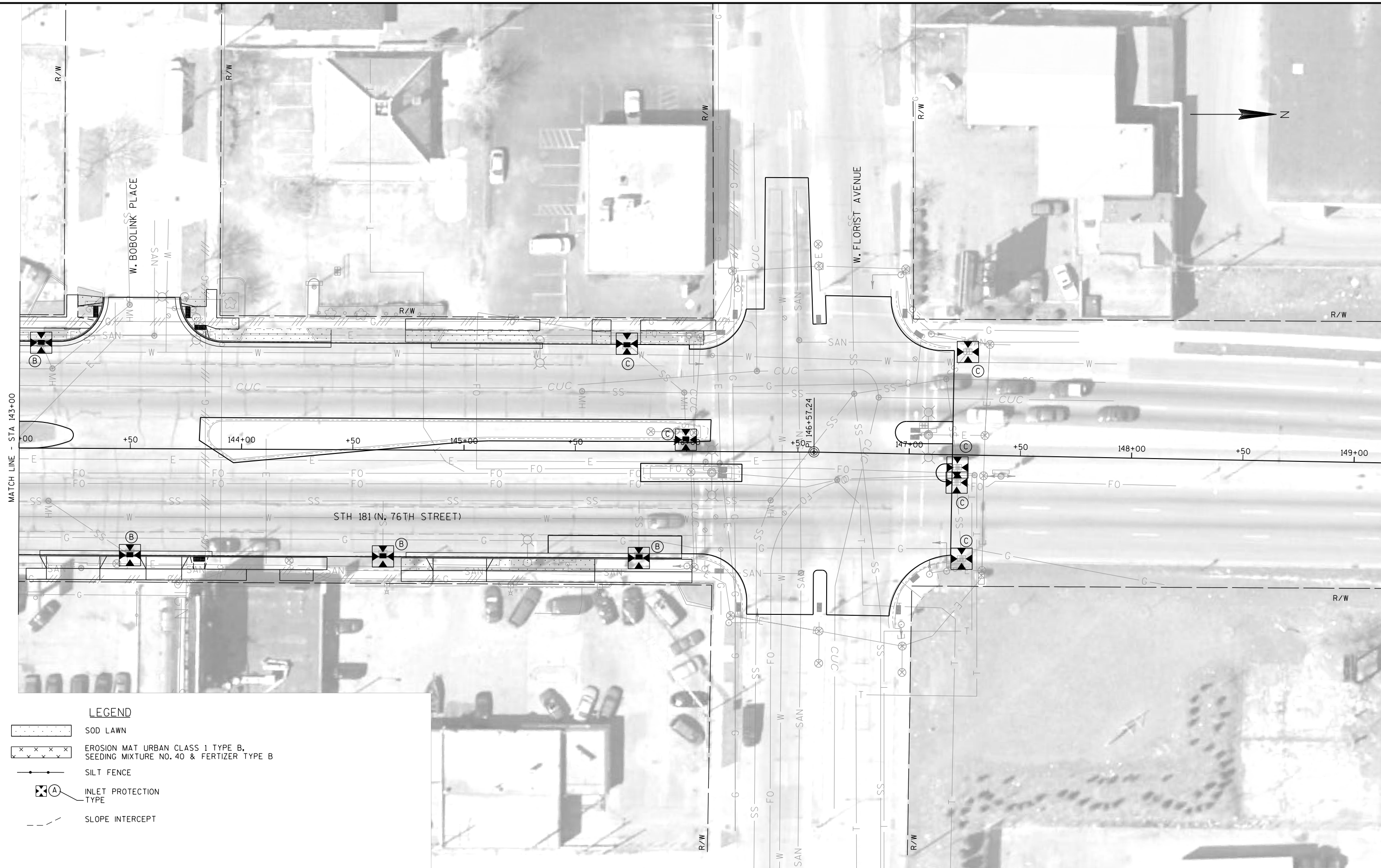




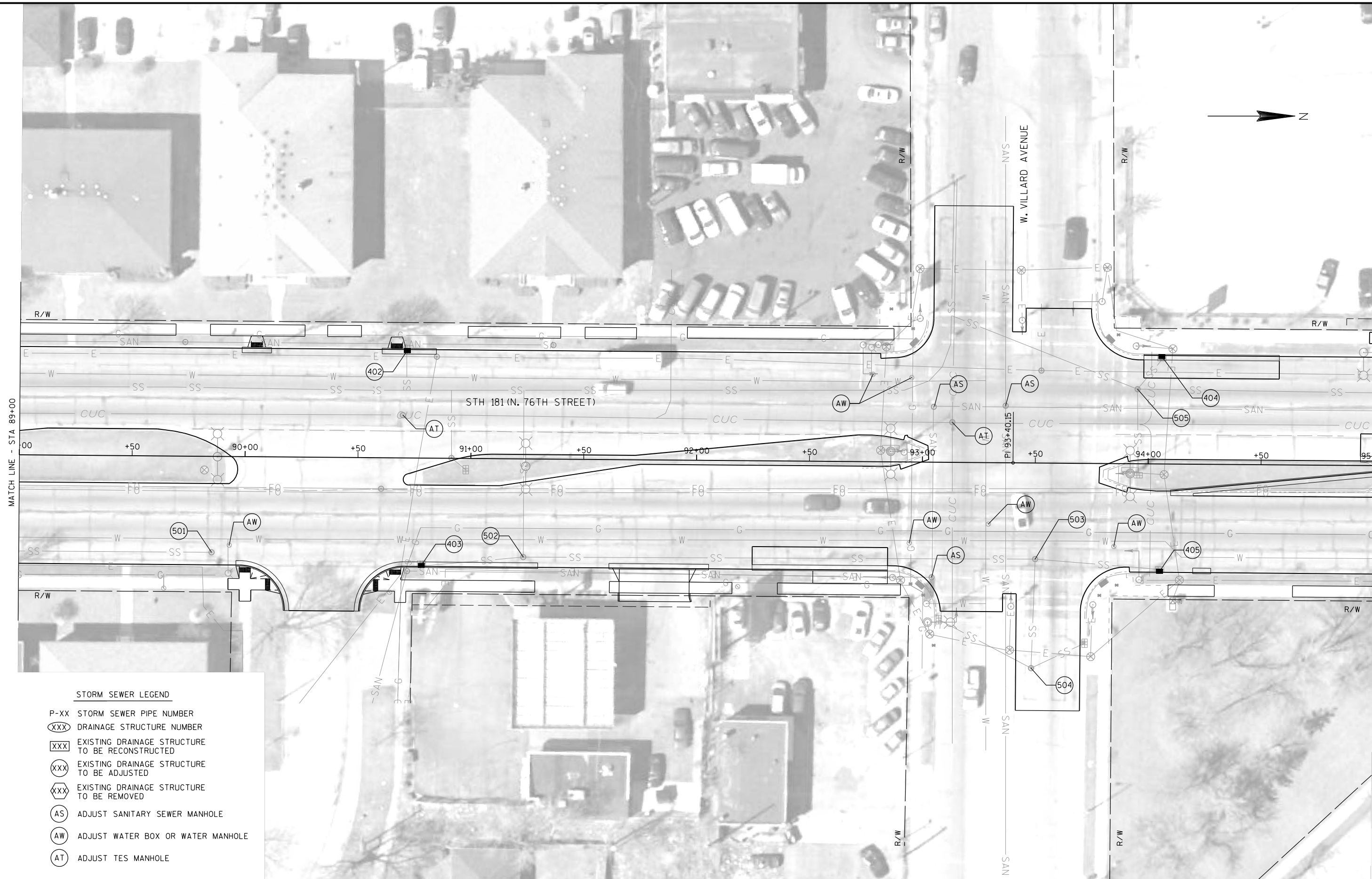
2











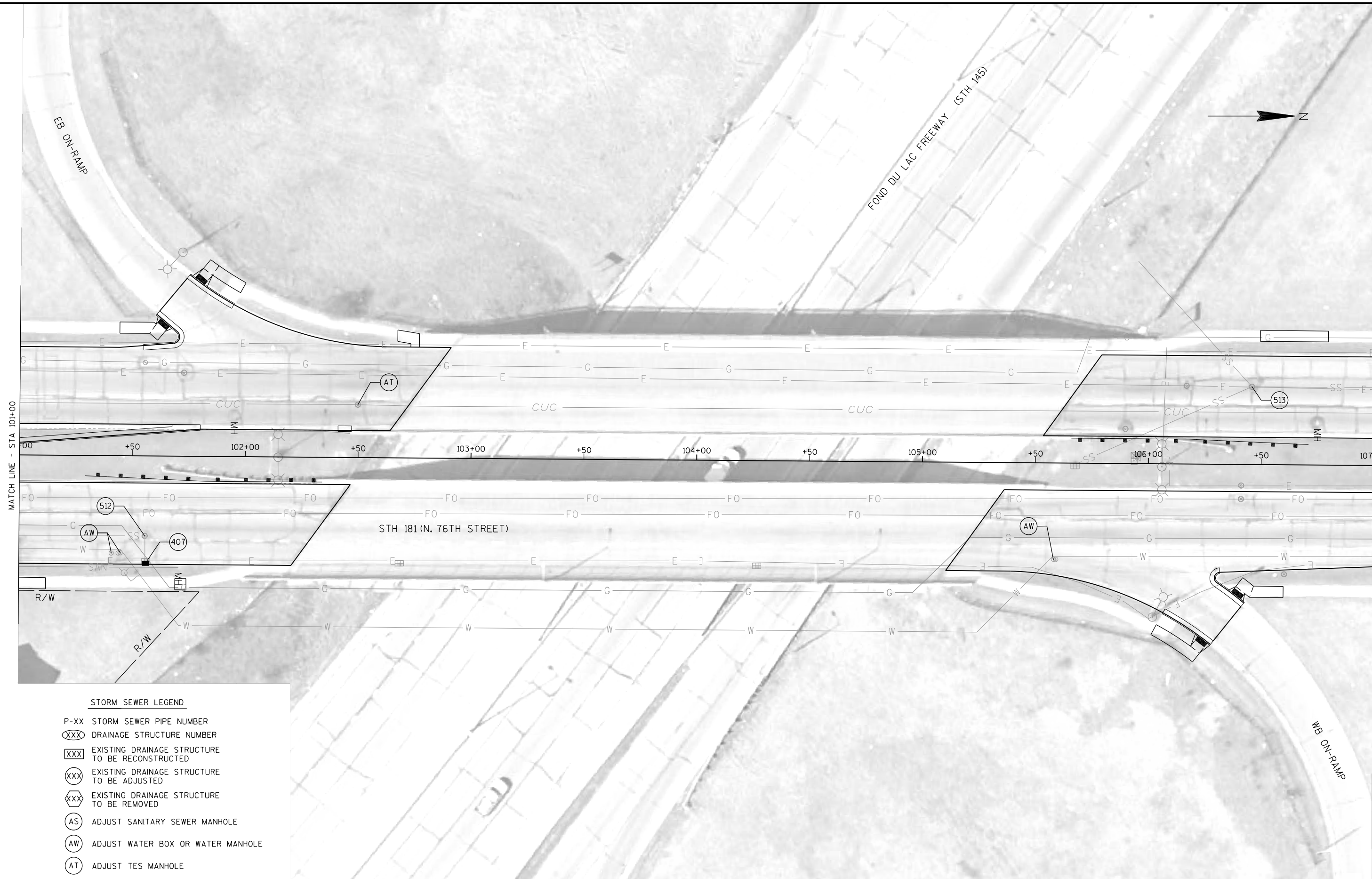
STORM SEWER LEGEND

- P-XX STORM SEWER PIPE NUMBER
(XXX) DRAINAGE STRUCTURE NUMBER
XXX EXISTING DRAINAGE STRUCTURE TO BE RECONSTRUCTED
(XXX) EXISTING DRAINAGE STRUCTURE TO BE ADJUSTED
(XXX) EXISTING DRAINAGE STRUCTURE TO BE REMOVED
(AS) ADJUST SANITARY SEWER MANHOLE
(AW) ADJUST WATER BOX OR WATER MANHOLE
(AT) ADJUST TES MANHOLE

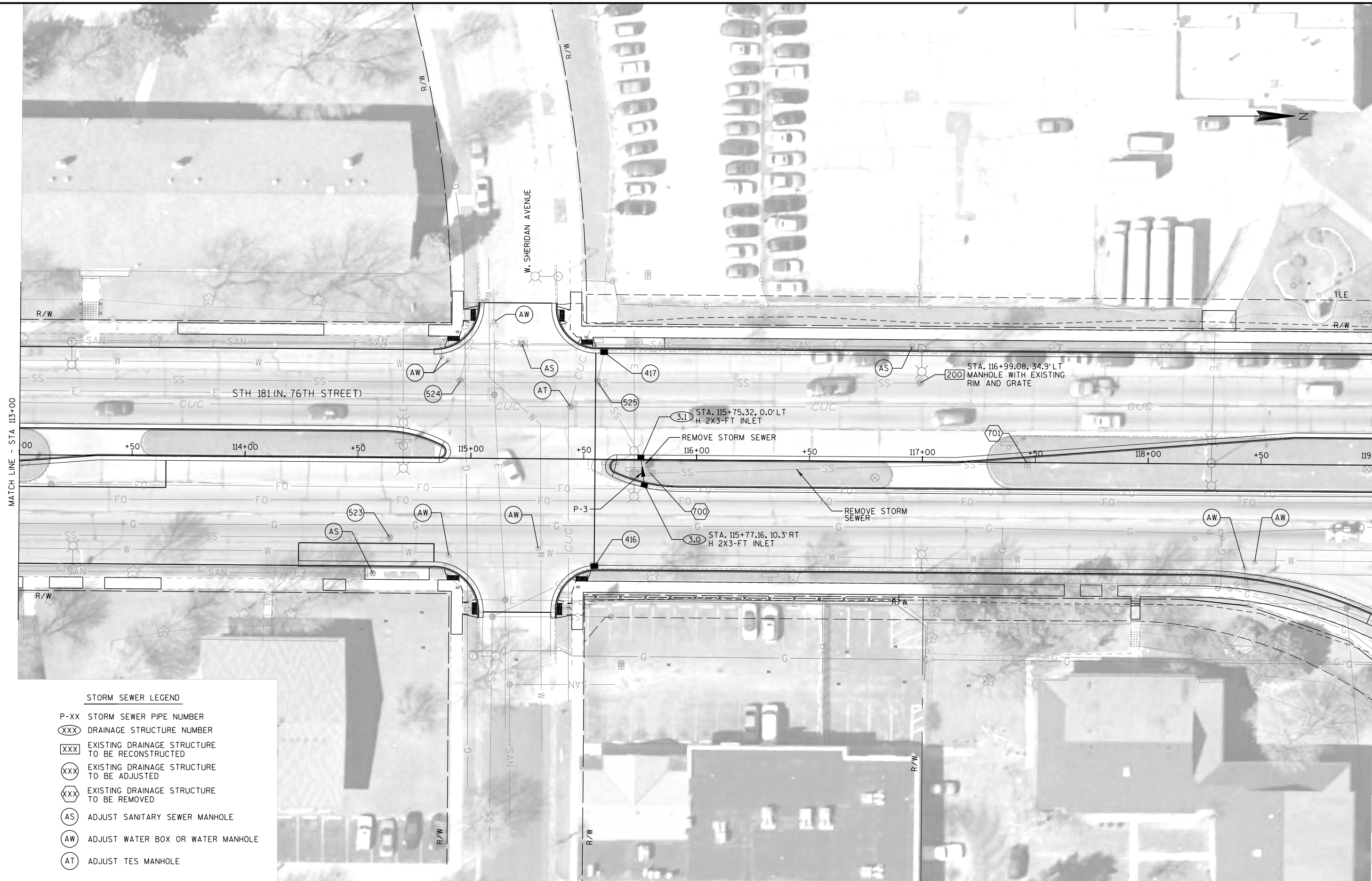
MATCH LINE - STA 95+00

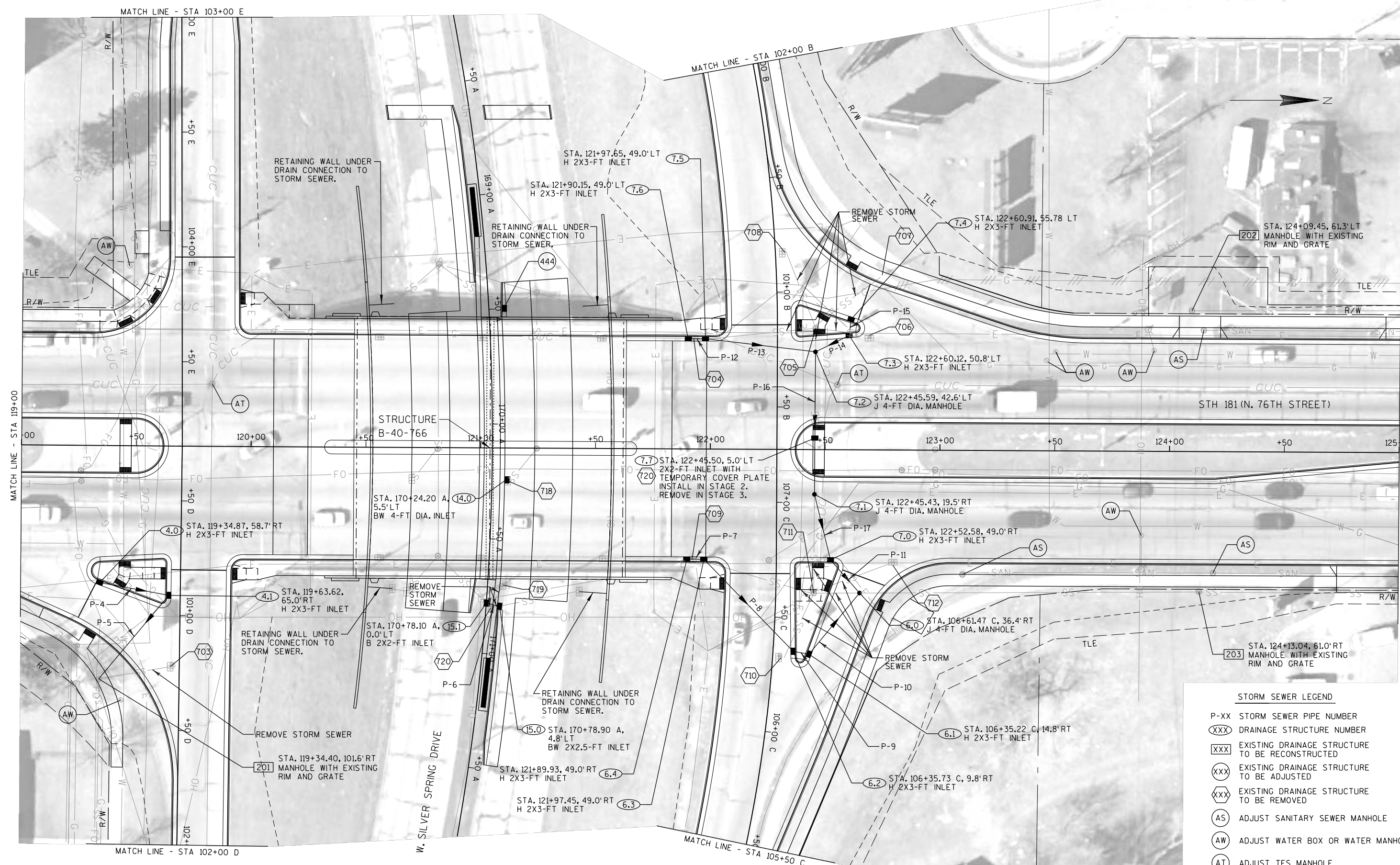


MATCH LINE - STA 101+00



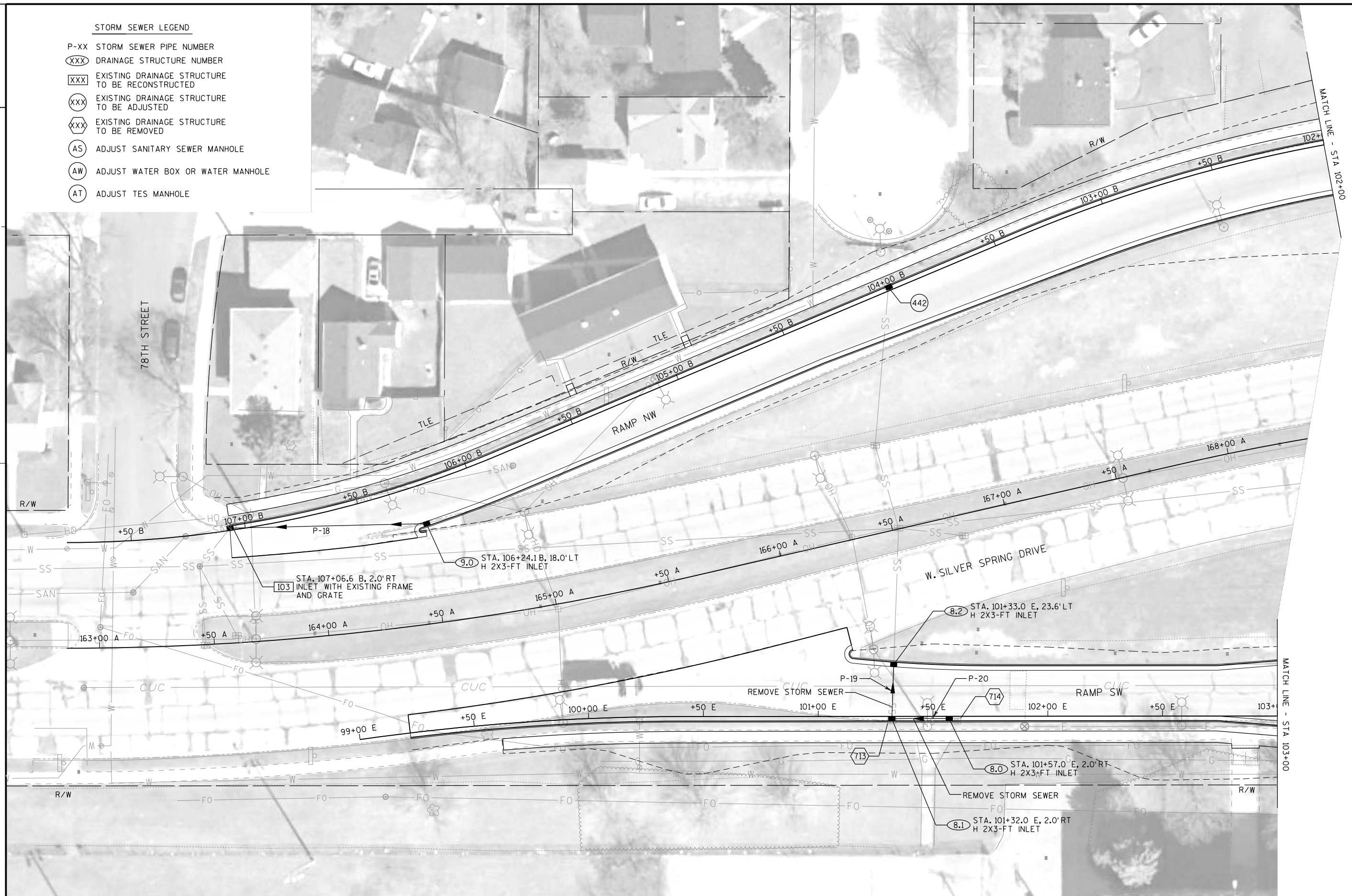


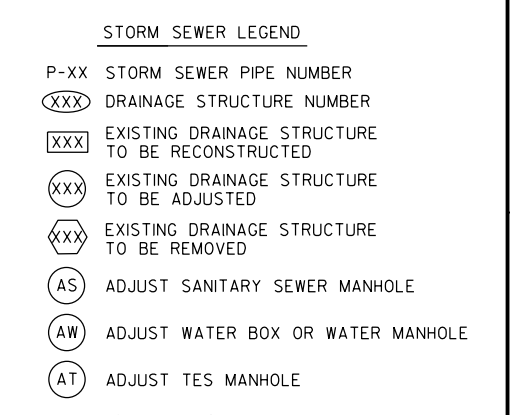


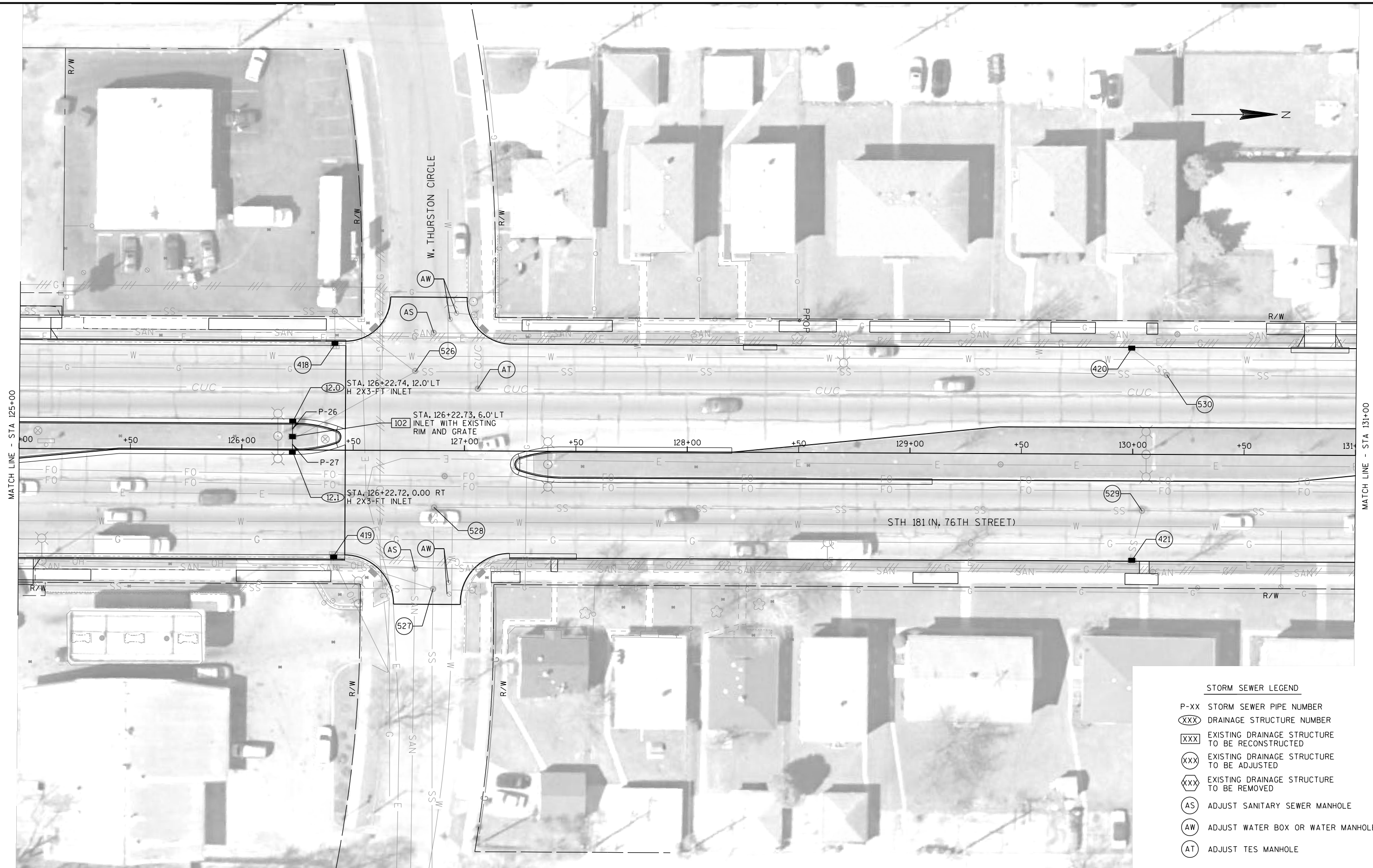


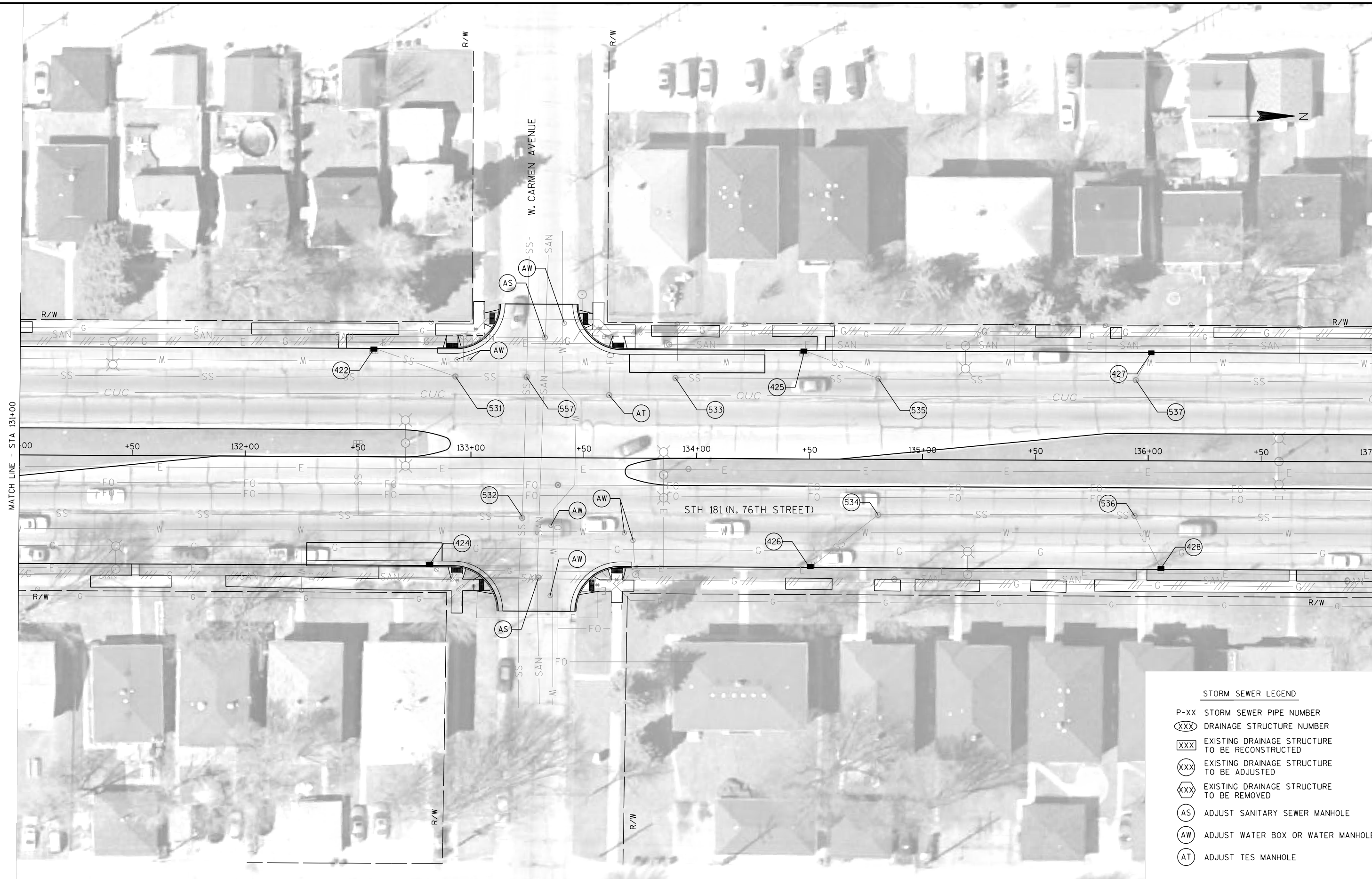
STORM SEWER LEGEND

- P-XX STORM SEWER PIPE NUMBER
(XXX) DRAINAGE STRUCTURE NUMBER
[XXX] EXISTING DRAINAGE STRUCTURE TO BE RECONSTRUCTED
(XXX) EXISTING DRAINAGE STRUCTURE TO BE ADJUSTED
(XXX) EXISTING DRAINAGE STRUCTURE TO BE REMOVED
(AS) ADJUST SANITARY SEWER MANHOLE
(AW) ADJUST WATER BOX OR WATER MANHOLE
(AT) ADJUST TES MANHOLE









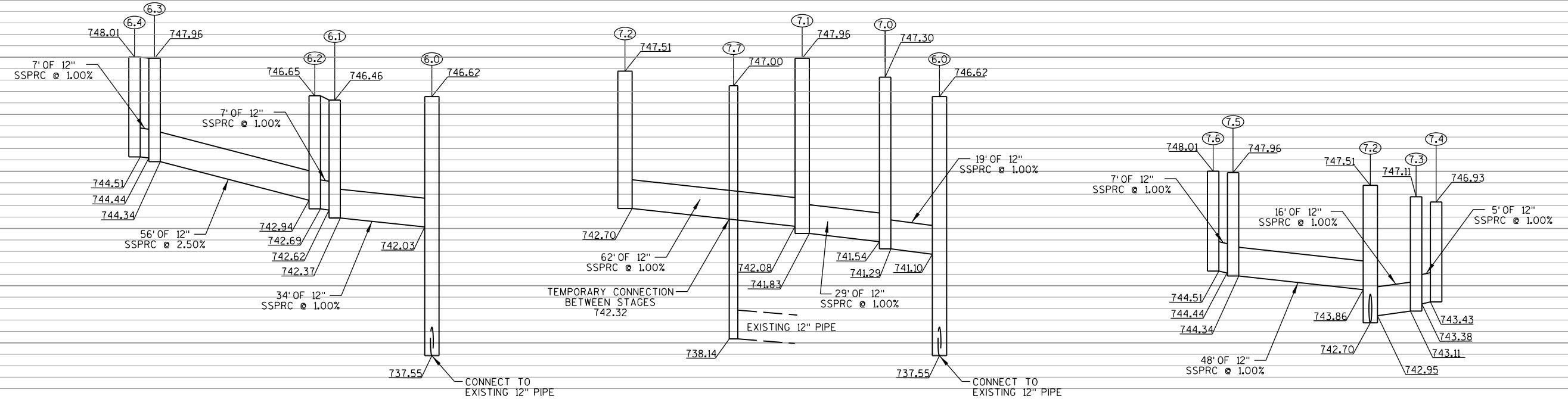
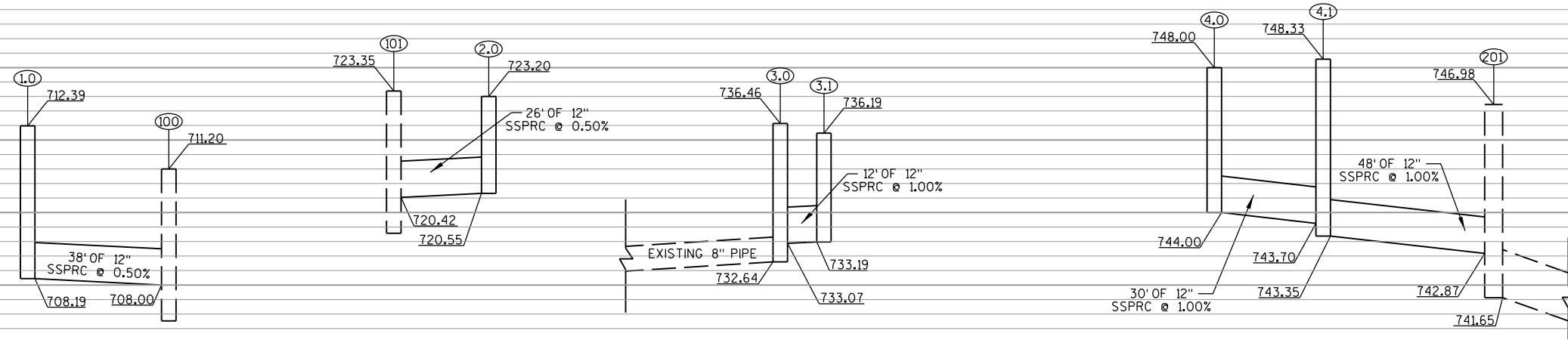
2

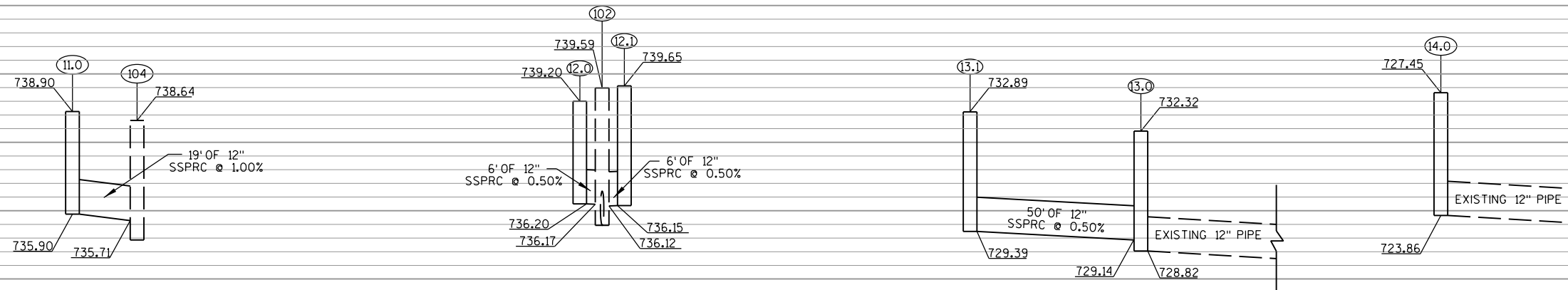
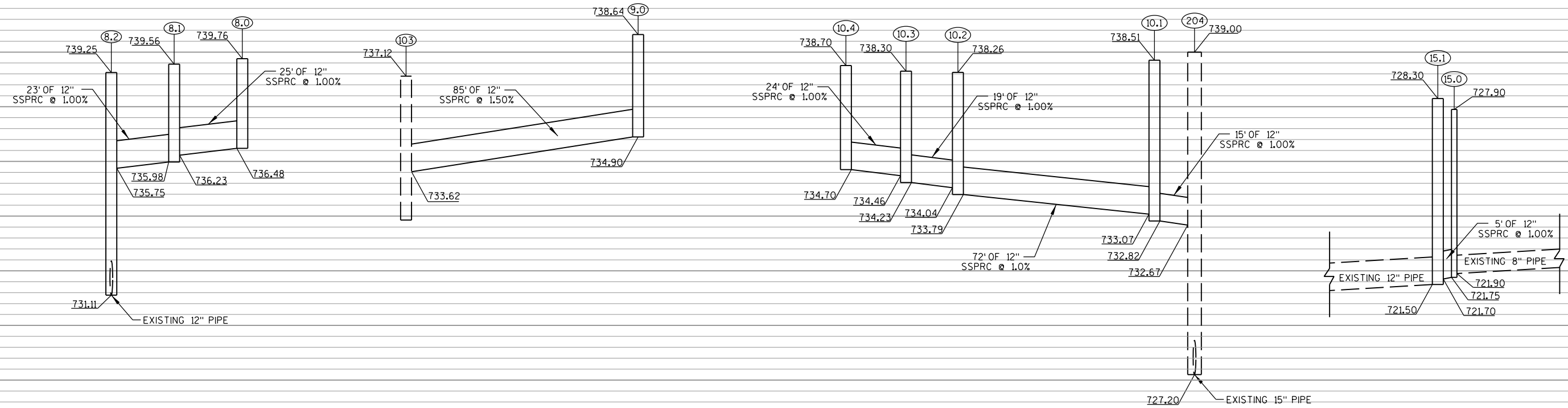


E

WISDOT/CADDs SHEET 42

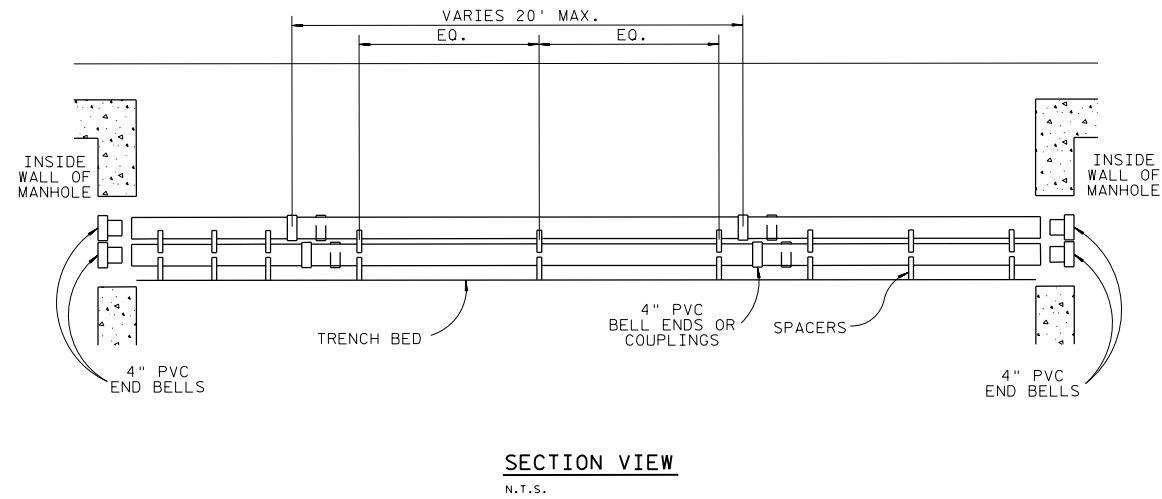
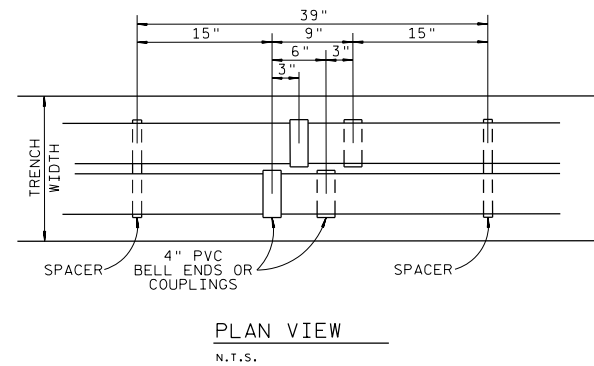




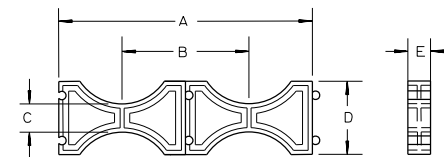


STRUCTURE NO.	STATION	OFFSET	INLET TYPE & COVER	MANHOLE TYPE & COVER	RIM/GRATE ELEV.	DEPTH (FT.)	PIPE SIZE (IN.)	INVERT ELEV.	DISCHARGE ELEV.	LENGTH (FT.)	SLOPE (%)	TO STRUCTURE	PIPE CLASS	REMARKS
1.0	95+75.06	2.0' LT	MEDIAN 1 GRATE - MS GRATE	-	712.39	4.20	12	708.19	708.00	38	0.50	100	III	CONNECT TO EXISTING INLET
100	95+36.19	4.3' LT	INLET W/ NEW TYPE 'J' FRAME & GRATE	-	711.20	-	-	-	-	-	-	-	-	
2.0	100+75.00	6.0' RT	MEDIAN 1 GRATE - MS GRATE	-	723.20	2.65	12	720.55	720.42	26	0.50	101	III	CONNECT TO EXISTING INLET
101	100+49.60	0.0' RT	INLET W/ NEW TYPE 'J' FRAME & GRATE	-	723.35	-	-	-	-	-	-	-	-	
3.0	115+77.16	10.3' RT	2X3-FT INLET - 'H' COVER	-	736.19	3.00	12	733.19	733.07	12	1.00	3.1	III	
3.1	115+75.32	0.0' LT	2X3-FT INLET - 'H' COVER	-	736.46	3.82	12	732.64	-	-	-	525	-	CONNECT TO EXISTING PIPE, 8" SW I.E. 732.64 +/-
4.0	119+34.87	58.7' RT	2X3-FT INLET - 'H' COVER	-	748.00	4.00	12	744.00	743.70	30	1.00	4.1	III	
4.1	119+63.62	65.0' RT	2X3-FT INLET - 'H' COVER	-	748.33	4.98	12	743.35	742.87	48	1.00	201	III	CONNECT TO EXISTING MANHOLE
201	119+34.40	101.6' RT	-	EXISTING	746.98	-	-	-	-	-	-	-	-	
6.4	121+89.93	49.0' RT	2X3-FT INLET - 'H' COVER	-	748.01	3.50	12	744.51	744.44	7	1.00	6.3	III	
6.3	121+97.45	49.0' RT	2X3-FT INLET - 'H' COVER	-	747.96	3.62	12	744.34	742.94	56	2.50	6.2	III	
6.2	106+35.73 C	9.8' RT	2X3-FT INLET - 'H' COVER	-	746.65	3.96	12	742.69	742.62	7	1.00	6.1	III	
6.1	106+35.22 C	14.8' RT	2X3-FT INLET - 'H' COVER	-	746.46	4.09	12	742.37	742.03	34	1.00	6.0	III	
6.0	106+61.47 C	36.4' RT	-	4-FT DIA. - 'J' COVER	746.62	9.07	12	737.55	-	-	-	-	-	CONNECT TO EXISTING PIPE, 12" N I.E. = 737.55+/-
7.7	122+45.50	5.0' LT	2X2-FT INLET - TEMPORARY COVER PLATE	-	747.00	8.86	12	738.14	-	-	-	-	-	CONNECT TO PROPOSED PIPE, 12" W I.E. 742.32
7.6	121+90.15	49.0' LT	2X3-FT INLET - 'H' COVER	-	748.01	3.50	12	744.51	744.44	7	1.00	7.5	III	
7.5	121+97.65	49.0' LT	2X3-FT INLET - 'H' COVER	-	747.96	3.62	12	744.34	743.86	48	1.00	7.2	III	
7.4	122+60.91	55.78' LT	2X3-FT INLET - 'H' COVER	-	746.93	3.50	12	743.43	743.38	5	1.00	7.3	III	
7.3	122+60.12	50.8' LT	2X3-FT INLET - 'H' COVER	-	747.11	4.00	12	743.11	742.95	16	1.00	7.2	III	
7.2	122+45.59	42.6' LT	-	4-FT DIA. - 'J' COVER	747.51	4.81	12	742.70	742.08	62	1.00	7.1	III	
7.1	122+45.43	19.5' RT	-	4-FT DIA. - 'J' COVER	747.96	6.13	12	741.83	741.54	29	1.00	7.0	III	
7.0	122+52.58	49.0' RT	2X3-FT INLET - 'H' COVER	-	747.30	6.01	12	741.29	741.10	19	1.00	6.0	III	
8.0	101+57.0 E	2.0' RT	2X3-FT INLET - 'H' COVER	-	739.76	3.28	12	736.48	736.23	25	1.00	8.1	III	
8.1	101+32.0 E	2.0' RT	2X3-FT INLET - 'H' COVER	-	739.56	3.58	12	735.98	735.75	23	1.00	8.2	III	
8.2	101+33.0 E	23.6' LT	2X3-FT INLET - 'H' COVER	-	739.25	8.14	12	731.11	-	-	-	-	-	CONNECT TO EXISTING PIPE, 12" N I.E. = 731.11 +/-
9.0	106+24.1 B	18.0' LT	2X3-FT INLET - 'H' COVER	-	738.64	3.74	12	734.90	733.62	85	1.50	103	III	CONNECT TO EXISTING MANHOLE
103	107+06.6 B	2.0' RT	EXISTING	-	737.12	-	-	-	-	-	-	-	-	
10.4	101+87.53 C	21.0' LT	2X3-FT INLET - 'H' COVER	-	738.70	4.00	12	734.70	734.46	24	1.00	10.3	III	
10.3	101+87.53 C	2.0' RT	2X3-FT INLET - 'H' COVER	-	738.30	4.07	12	734.23	734.04	19	1.00	10.2	III	
10.2	101+68.88 C	2.0' RT	2X3-FT INLET - 'H' COVER	-	738.26	4.47	12	733.79	733.07	72	1.00	10.1	III	
10.1	100+96.57 C	2.0' RT	2X3-FT INLET - 'H' COVER	-	738.51	5.69	12	732.82	732.67	15	1.00	204	III	CONNECT TO EXISTING MANHOLE
10.0	100+96.57 C	13.8' LT	-	EXISTING	739.00	-	-	-	-	-	-	-	-	
11.0	105+33.87 D	18.0' LT	2X3-FT INLET - 'H' COVER	-	738.90	3.00	12	735.90	735.71	19	1.00	104	III	CONNECT TO EXISTING INLET
104	105+39.63 D	2.0' RT	INLET W/ NEW TYPE 'H' FRAME & GRATE	-	738.64	-	-	-	-	-	-	-	-	
12.0	126+22.74	12.0' LT	2X3-FT INLET - 'H' COVER	-	739.20	3.00	12	736.20	736.17	6	0.5	102	III	CONNECT TO EXISTING INLET
102	126+22.73	6.0' LT	EXISTING	-	739.59	-	-	-	-	-	-	-	-	
12.1	126+22.72	0.0' RT	2X3-FT INLET - 'H' COVER	-	739.65	3.50	12	736.15	736.12	6	0.5	102	III	CONNECT TO EXISTING INLET
13.1	140+34.40	48.0' LT	2X3-FT INLET - 'H' COVER	-	732.89	3.50	12	729.39	729.14	50	0.5	12.0	III	
13.0	140+84.40	48.0' LT	2X3-FT INLET - 'H' COVER	-	732.32	3.50	12	728.82	-	-	-	-	-	CONNECT TO EXISTING PIPE, 12" NE I.E. 728.82 +/-
14.0	170+24.20	5.5' LT	4-FT DIA. INLET - 'BW' COVER	-	727.45	3.59	12	723.86	-	-	-	-	-	CONNECT TO EXISTING PIPE, 12" NW I.E. = 723.86+/-
15.0	170+78.90	4.8' LT	2X2.5-FT INLET - 'BW' COVER	-	727.90	6.15	12	721.75	721.70	5	1.00	15.1	III	CONNECT TO EXISTING PIPE, 8" N I.E. = 721.90+/-
15.1	170+78.10	0.0' LT	2X2-FT INLET - 'B' COVER	-	728.30	6.80	12	721.50	-	-	-	-	-	CONNECT TO EXISTING PIPE, 12" SW I.E = 721.50 +/-

NOTES: 1. STATIONS AND OFFSETS TO MANHOLES AND INLETS MEDIAN 1GRATE ARE GIVEN TO THE CENTER OF STRUCTURE.
2. STATIONS AND OFFSETS TO INLETS ARE GIVEN TO THE FACE OF CURB.
3. MANHOLE RIM/GRATE ELEVATIONS ARE GIVEN TO THE CENTER OF STRUCTURE.
4. INLET RIM/GRATE ELEVATIONS ARE GIVEN TO THE FLANGE LINE.
5. DEPTH OF MANHOLES AND INLETS ARE MEASURED FROM THE LOWEST INVERT OF THE STRUCTURE TO THE RIM/GRATE ELEVATION.
6. PIPE LENGTHS ARE SHOWN FROM CENTER OF STRUCTURE TO CENTER OF STRUCTURE.

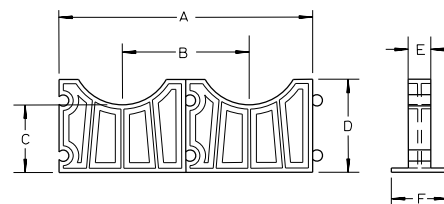


COND.	3"	4"
A	10"	11 1/2"
B	5"	5 3/8"
C	1 1/2"	1 1/4"
D	3 1/4"	3 1/4"
E	1"	1"



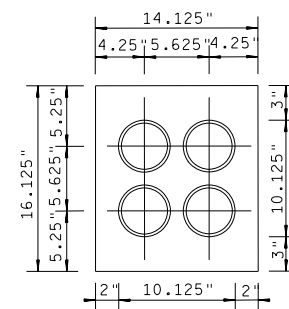
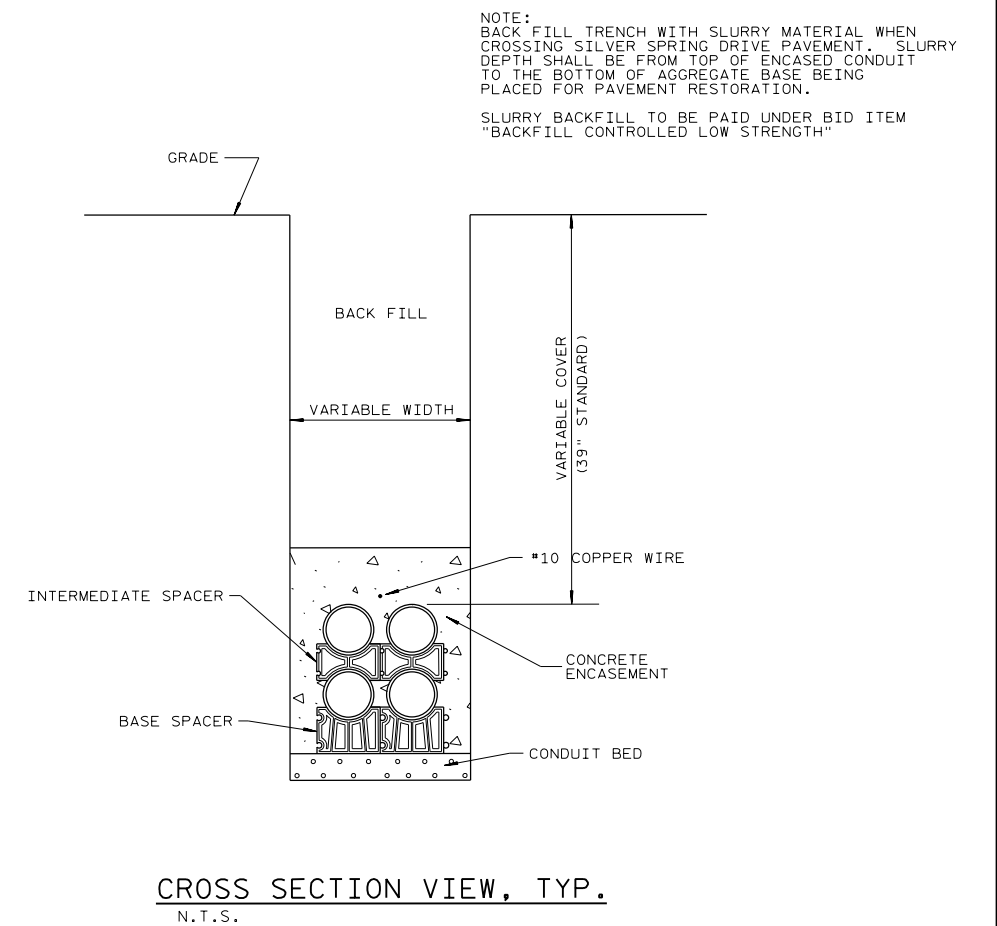
INTERMEDIATE SPACER

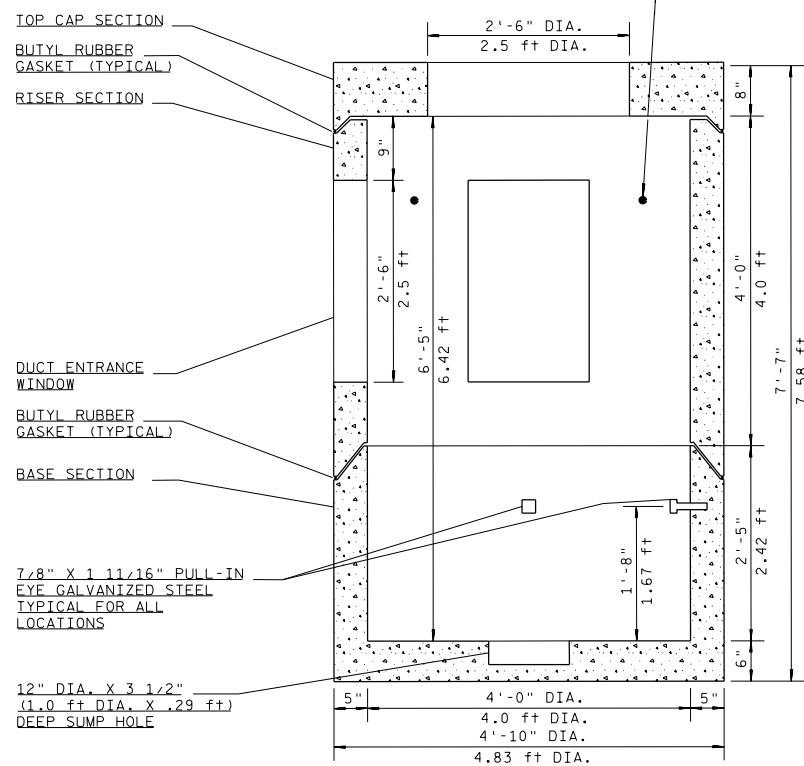
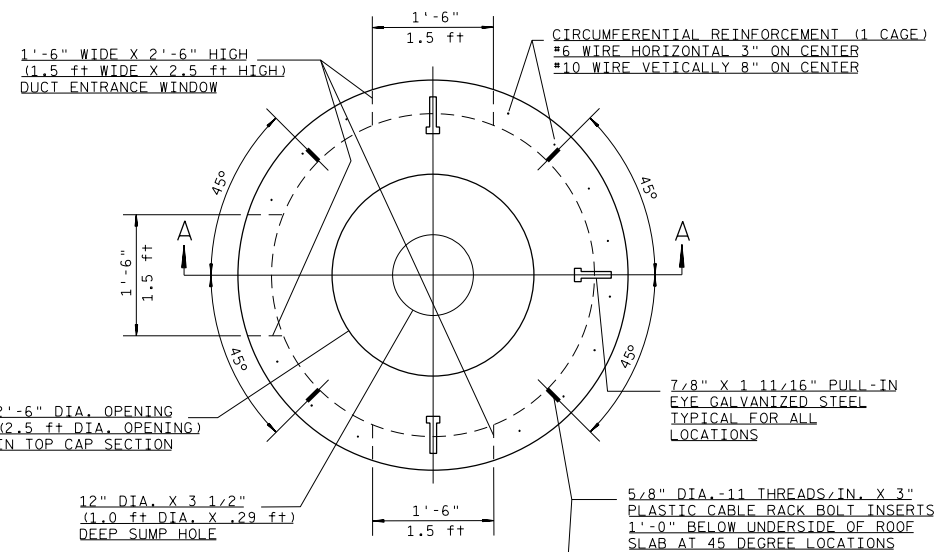
COND.	3"	4"
A	10"	11 1/4"
B	5"	5 3/8"
C	3"	3"
D	3 7/8"	4 1/8"
E	1"	1"
F	2 1/2"	2 1/2"



BASE SPACER

INTERMEDIATE AND BASE SPACER DETAIL

CROSS SECTION VIEW
N.T.S.



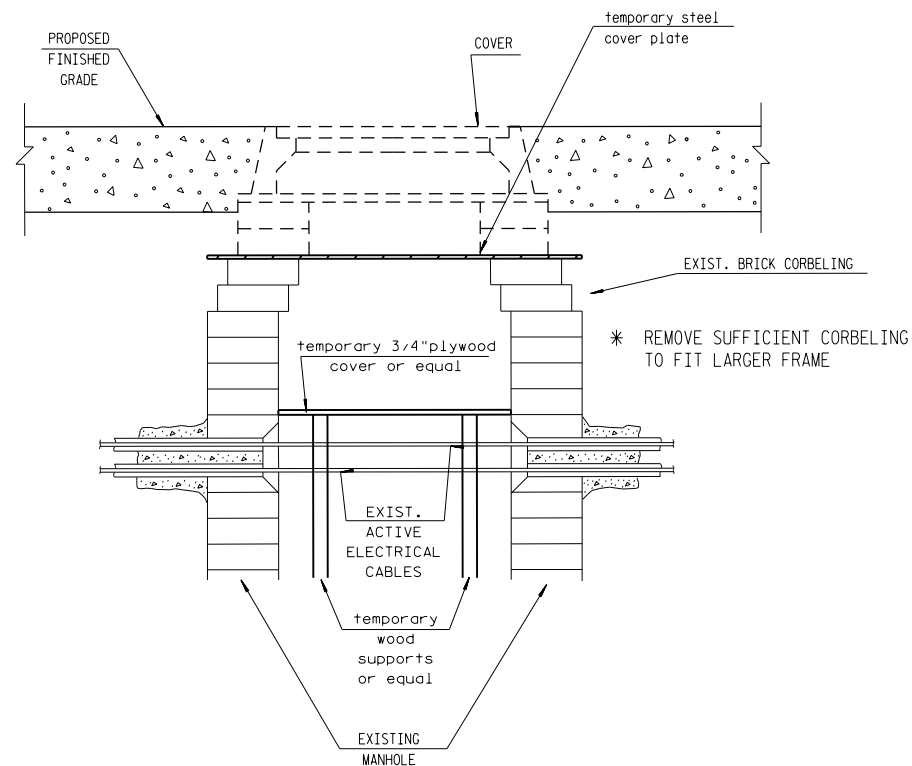
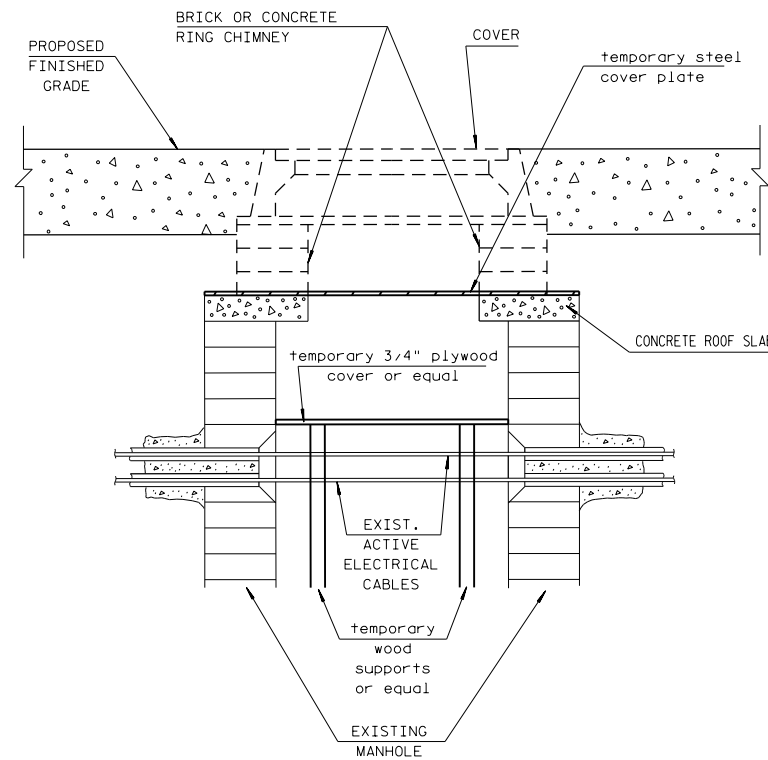
4' DIAMETER STANDARD MANHOLE

NOTES:
THE JOINTS MAY BE EITHER
"BELL UP" OR "SPIGOT UP".
THE NUMBER OF PULL-IN
IRONS AND CABLE RACK
BOLT INSERTS MAY VARY
BY ORDER.

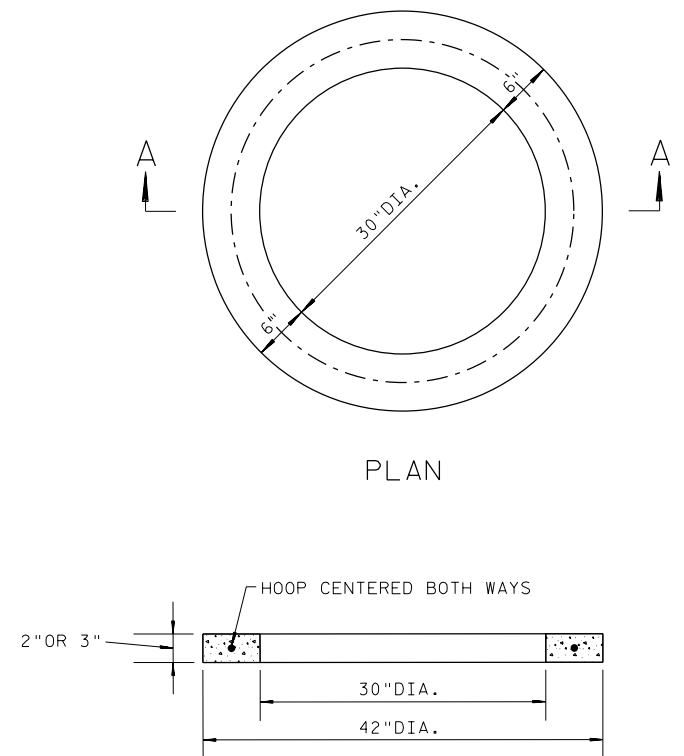
REINFORCING IN THE FLOOR
& TOP CAP SECTION SHALL
CONFORM TO ASTM
SPECIFICATION C-478.

SIZE, LOCATION, SHAPE
AND NUMBER OF
KNOCK-OUT AREA
AND THE SIZE,
LOCATION, SHAPE
AND NUMBER OF
WINDOWS MAY
VARY. (3 WINDOWS
SHOWN). UNIT PRICE
OF MANHOLE SHALL NOT
VARY FOR NUMBER OF
OPENINGS.

3 WINDOW OPENING
4' DIA. X 6'-5" HEADROOM
PRECAST CONCRETE MANHOLE



BRICK ROUND MANHOLE



THE ADJUSTING RING
SHALL BE 2" OR 3"
IN HEIGHT.

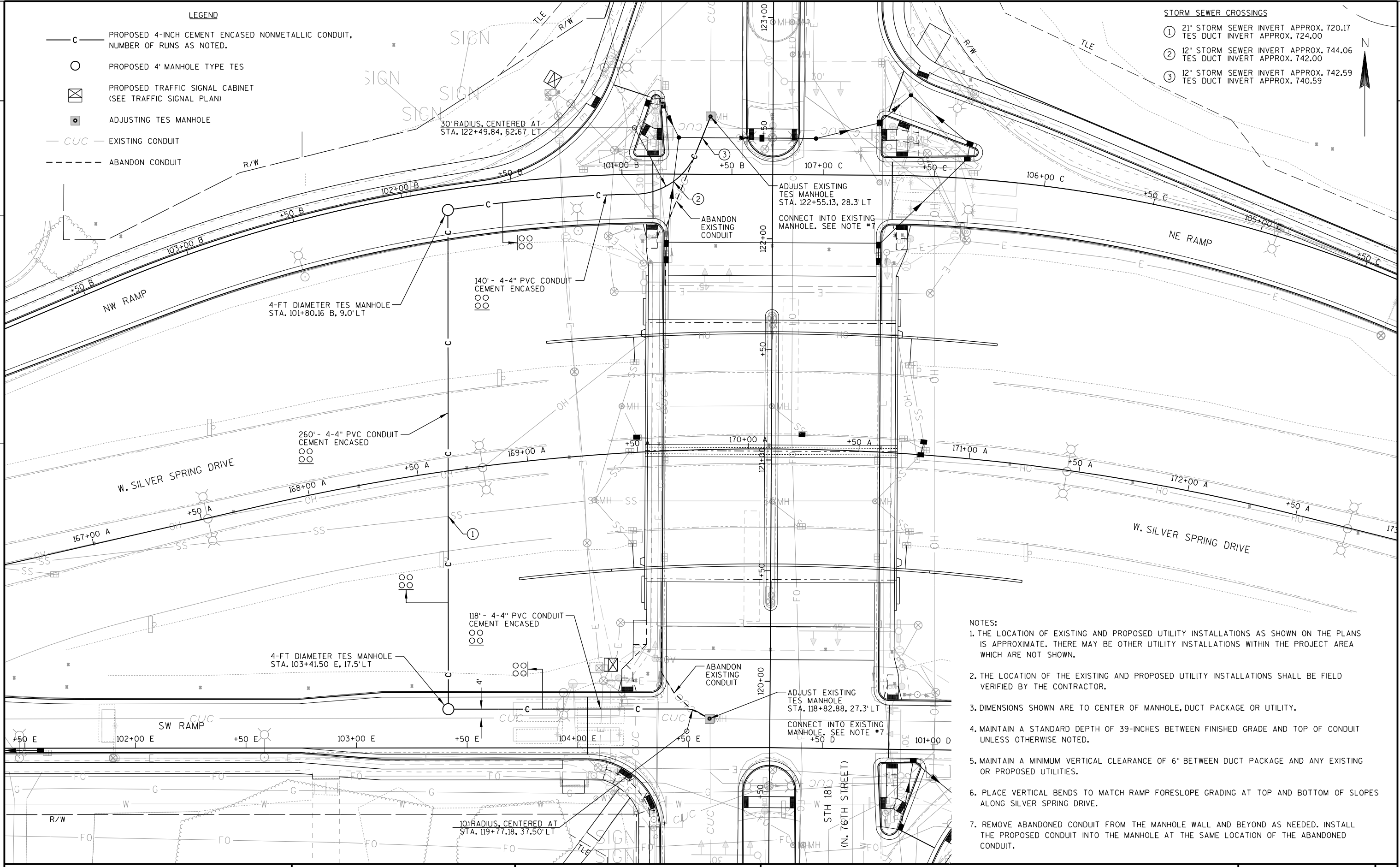
THE CIRCUMFERENTIAL STEEL
SHALL BE CENTERED WITHIN
THE RING.

AREA OF CIRCUMFERENTIAL
STEEL = 0.07 SQ. INCH PER
VERTICAL FOOT WITH A
MINIMUM OF .024 SQ. INCH
IN ANY ONE RING.

THE MINIMUM COMPRESSIVE
STRENGTH OF THE CONCRETE
CORE SHALL BE 4000 P.S.I.

CONCRETE ADJUSTING RING

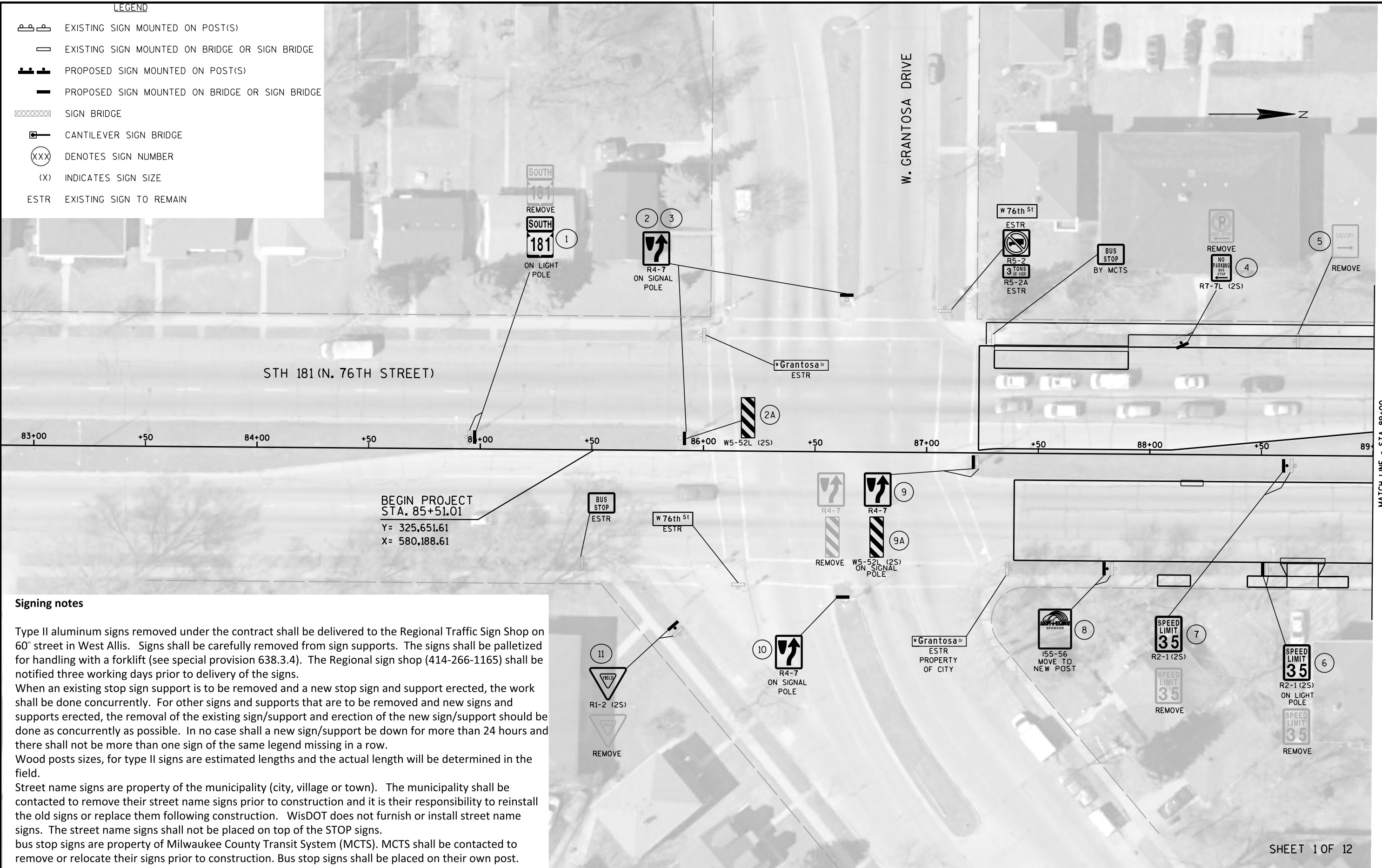
ADJUSTING TES MANHOLES



- NOTES:
1. THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA WHICH ARE NOT SHOWN.
 2. THE LOCATION OF THE EXISTING AND PROPOSED UTILITY INSTALLATIONS SHALL BE FIELD VERIFIED BY THE CONTRACTOR.
 3. DIMENSIONS SHOWN ARE TO CENTER OF MANHOLE, DUCT PACKAGE OR UTILITY.
 4. MAINTAIN A STANDARD DEPTH OF 39-INCHES BETWEEN FINISHED GRADE AND TOP OF CONDUIT UNLESS OTHERWISE NOTED.
 5. MAINTAIN A MINIMUM VERTICAL CLEARANCE OF 6" BETWEEN DUCT PACKAGE AND ANY EXISTING OR PROPOSED UTILITIES.
 6. PLACE VERTICAL BENDS TO MATCH RAMP FORESLOPE GRADING AT TOP AND BOTTOM OF SLOPES ALONG SILVER SPRING DRIVE.
 7. REMOVE ABANDONED CONDUIT FROM THE MANHOLE WALL AND BEYOND AS NEEDED. INSTALL THE PROPOSED CONDUIT INTO THE MANHOLE AT THE SAME LOCATION OF THE ABANDONED CONDUIT.

LEGEND

-  EXISTING SIGN MOUNTED ON POST(S)
 EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
 PROPOSED SIGN MOUNTED ON POST(S)
 PROPOSED SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
 SIGN BRIDGE
 CANTILEVER SIGN BRIDGE
 DENOTES SIGN NUMBER
(X) INDICATES SIGN SIZE
ESTR EXISTING SIGN TO REMAIN



Signing notes

Type II aluminum signs removed under the contract shall be delivered to the Regional Traffic Sign Shop on 60th street in West Allis. Signs shall be carefully removed from sign supports. The signs shall be palletized for handling with a forklift (see special provision 638.3.4). The Regional sign shop (414-266-1165) shall be notified three working days prior to delivery of the signs.

When an existing stop sign support is to be removed and a new stop sign and support erected, the work shall be done concurrently. For other signs and supports that are to be removed and new signs and supports erected, the removal of the existing sign/support and erection of the new sign/support should be done as concurrently as possible. In no case shall a new sign/support be down for more than 24 hours and there shall not be more than one sign of the same legend missing in a row.

Wood posts sizes, for type II signs are estimated lengths and the actual length will be determined in the field.

Street name signs are property of the municipality (city, village or town). The municipality shall be contacted to remove their street name signs prior to construction and it is their responsibility to reinstall the old signs or replace them following construction. WisDOT does not furnish or install street name signs. The street name signs shall not be placed on top of the STOP signs.

bus stop signs are property of Milwaukee County Transit System (MCTS). MCTS shall be contacted to remove or relocate their signs prior to construction. Bus stop signs shall be placed on their own post.

PROJECT NO: 2140-13-70

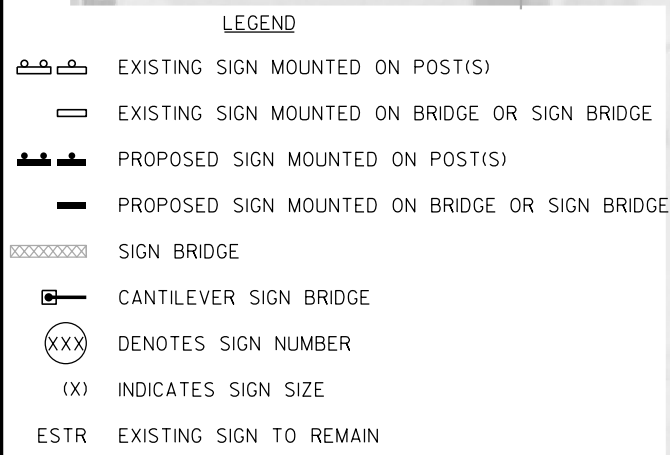
HWY: STH 181

COUNTY: MILWAUKEE

PERMANENT SIGNING

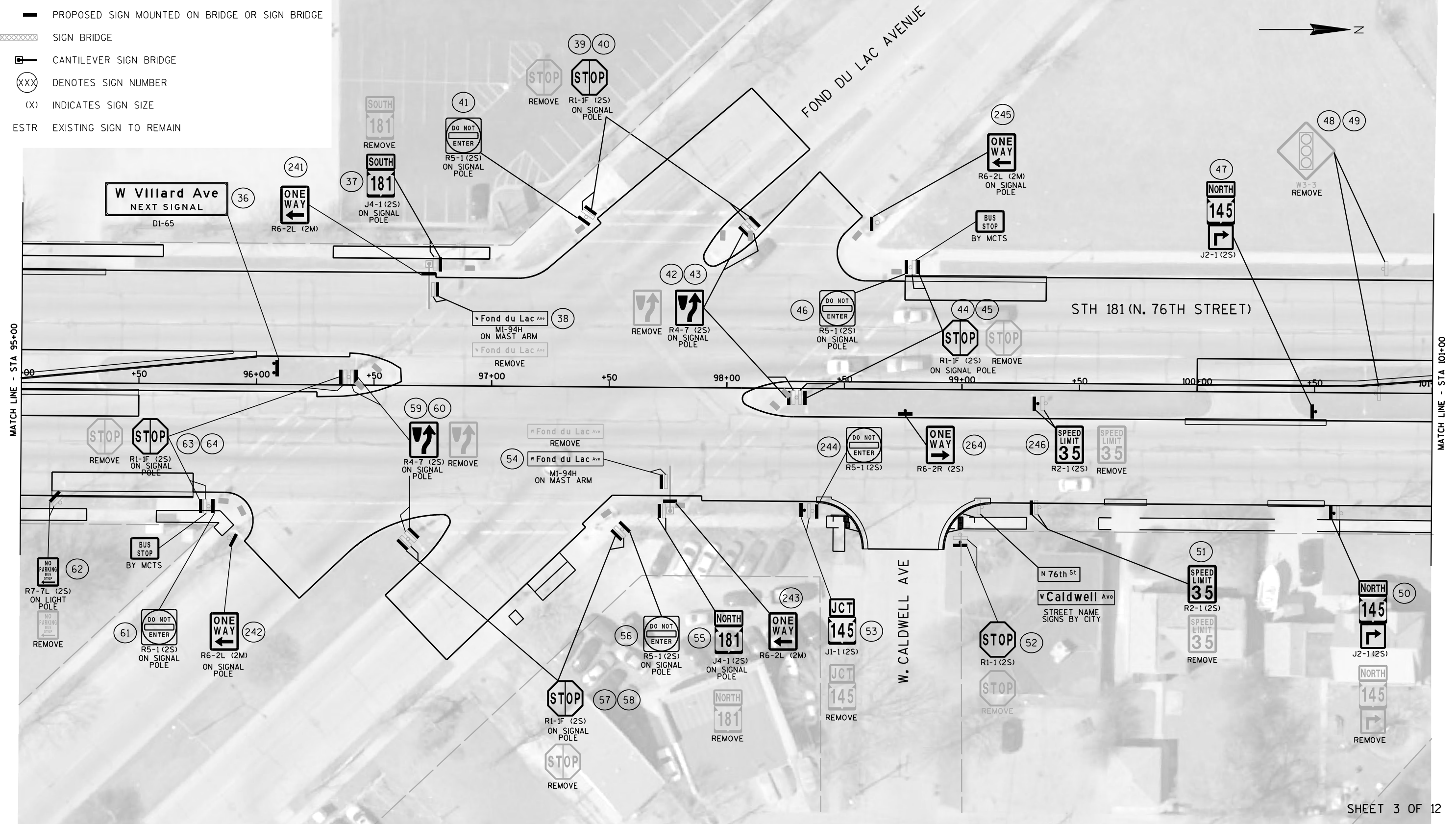
SHEET

E



LEGEND

- EXISTING SIGN MOUNTED ON POST(S)
EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
PROPOSED SIGN MOUNTED ON POST(S)
PROPOSED SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
SIGN BRIDGE
CANTILEVER SIGN BRIDGE
DENOTES SIGN NUMBER
(X) INDICATES SIGN SIZE
ESTR EXISTING SIGN TO REMAIN



SHEET 3 OF 12

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

PERMANENT SIGNING

SHEET

E

FILE NAME : J:\projects\214013181\70\SIGN\023203_ps.dgn

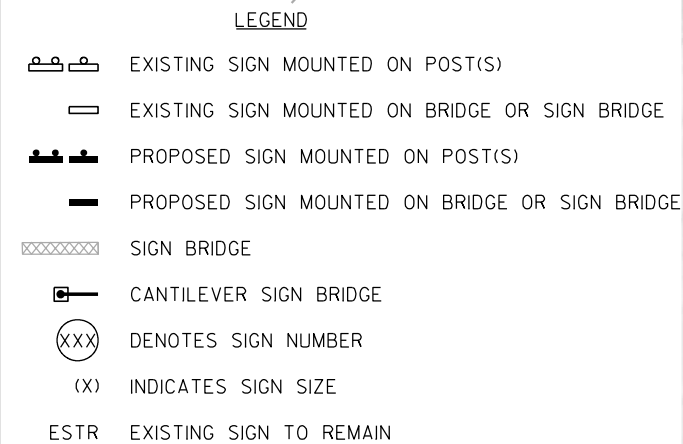
PLOT DATE : 23-MAR-2016 08:35

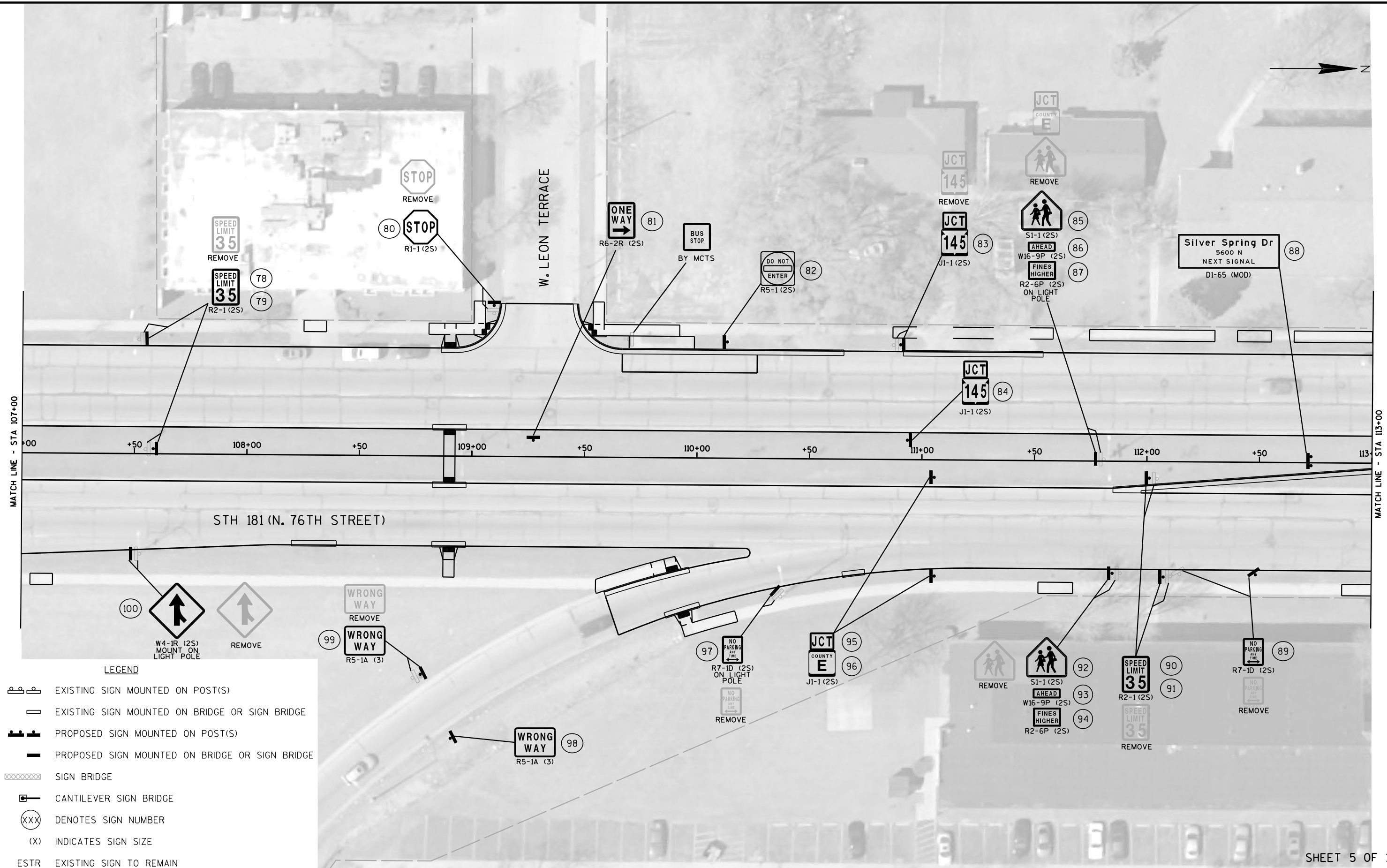
PLOT BY : MSCBXD

PLOT NAME :

PLOT SCALE : 40:1

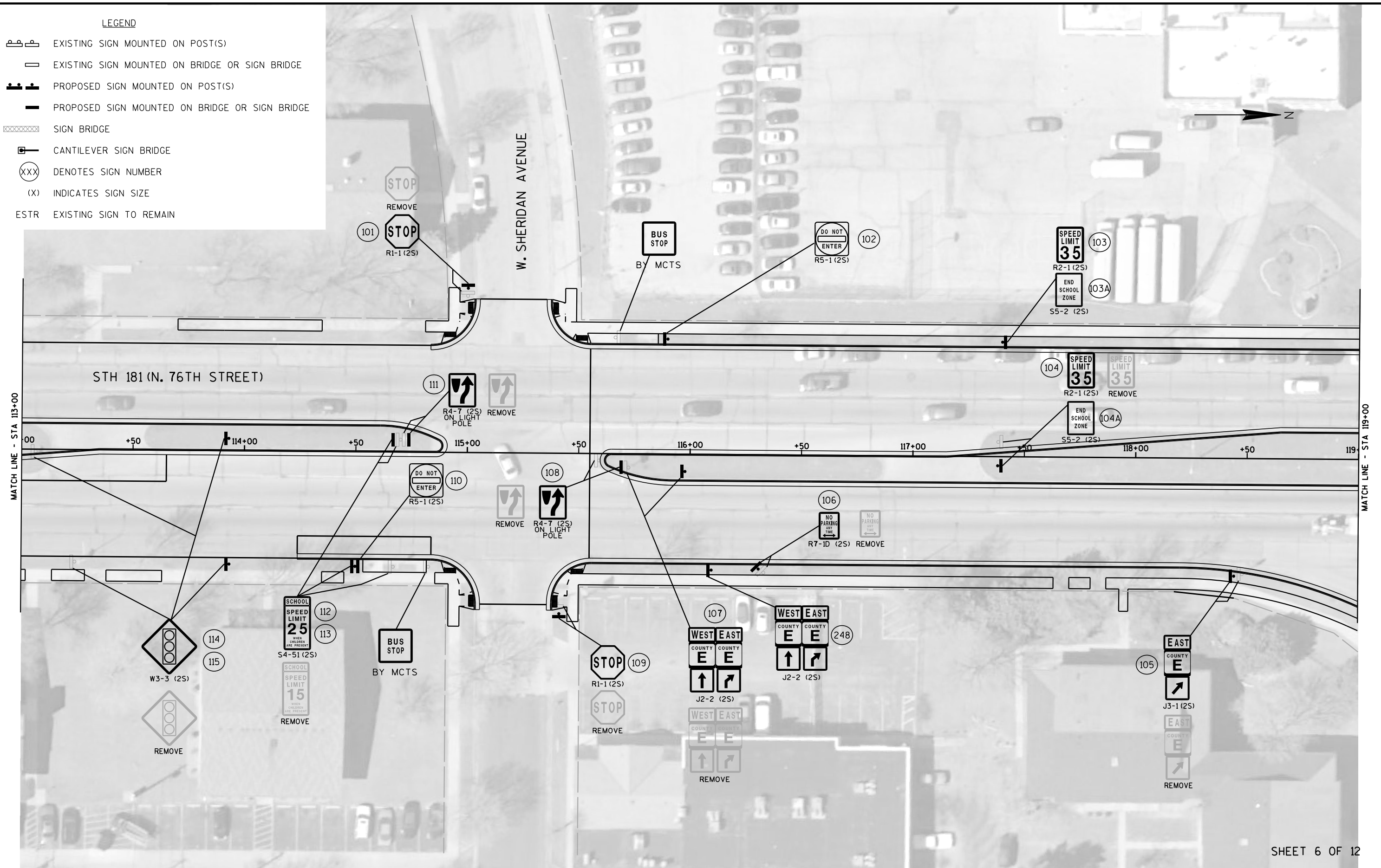
WISDOT/CADDs SHEET 42





LEGEND

- EXISTING SIGN MOUNTED ON POST(S)
 EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
 PROPOSED SIGN MOUNTED ON POST(S)
 PROPOSED SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
 SIGN BRIDGE
 CANTILEVER SIGN BRIDGE
 DENOTES SIGN NUMBER
 INDICATES SIGN SIZE
ESTR EXISTING SIGN TO REMAIN



SHEET 6 OF 12

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

PERMANENT SIGNING

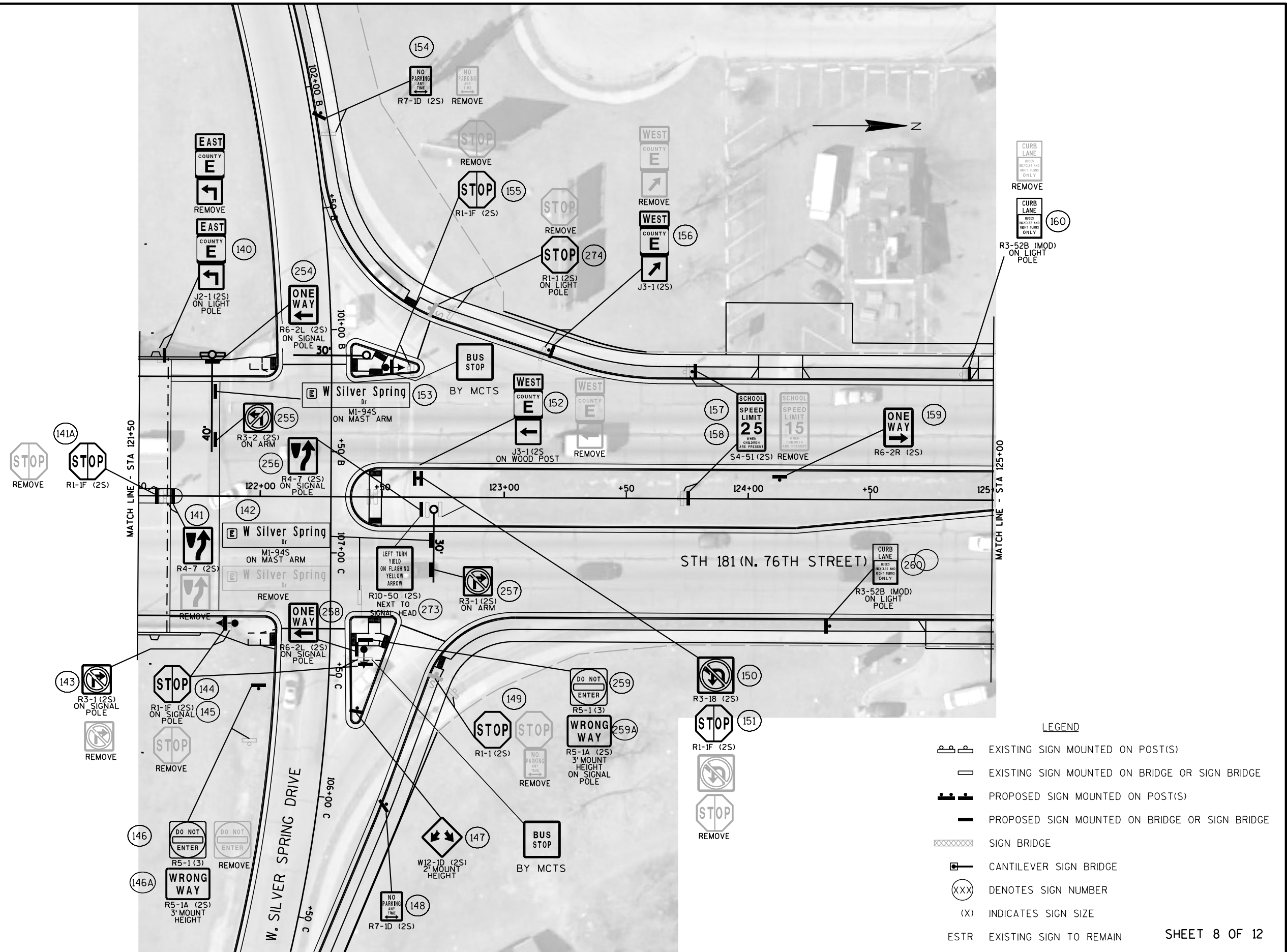
SHEET

E



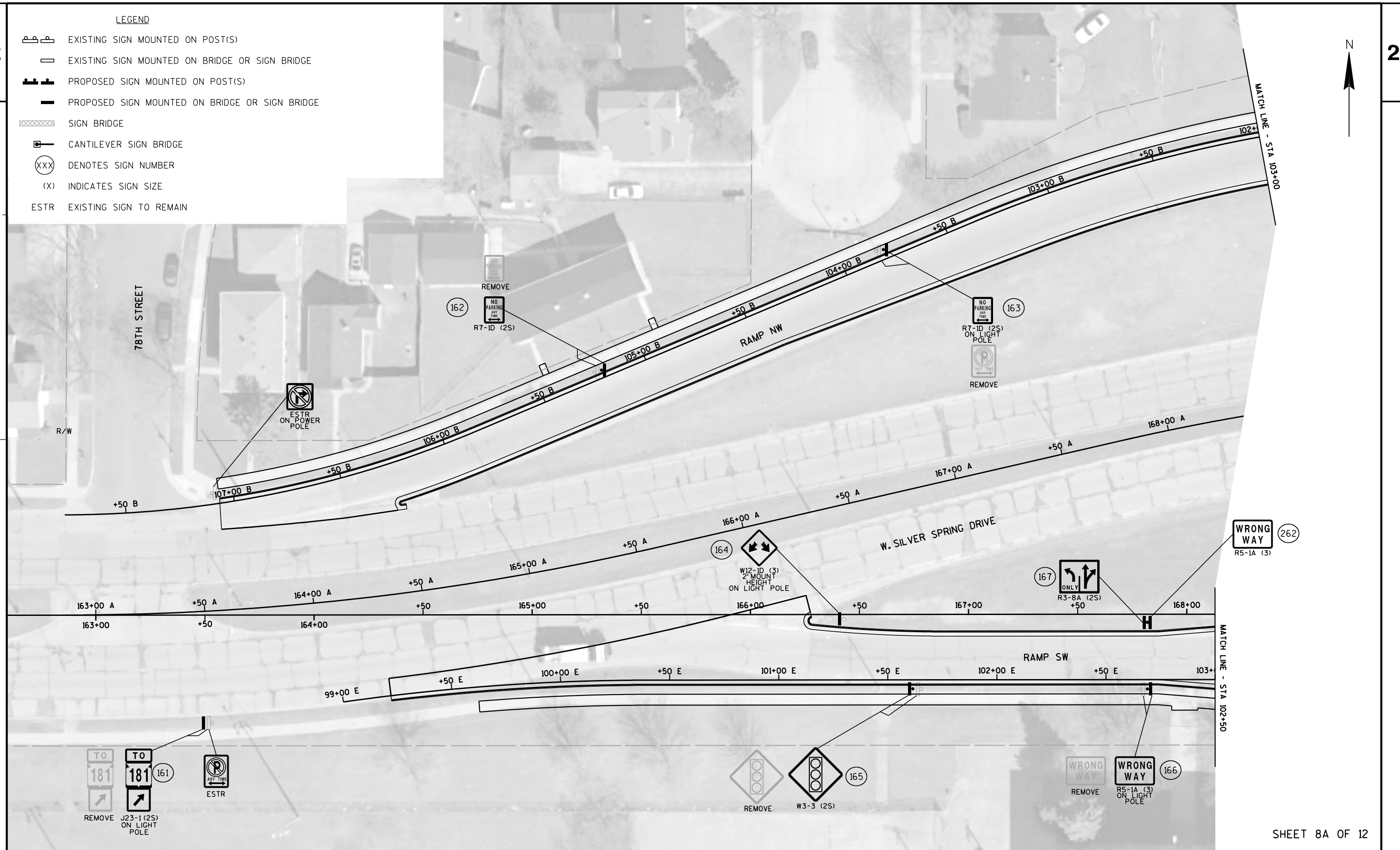
	EXISTING SIGN MOUNTED ON POST(S)
	EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
	PROPOSED SIGN MOUNTED ON POST(S)
	PROPOSED SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
	SIGN BRIDGE
	CANTILEVER SIGN BRIDGE
	DENOTES SIGN NUMBER
(X)	INDICATES SIGN SIZE
ESTR	EXISTING SIGN TO REMAIN

SHEET 7 OF 12



LEGEND

- EXISTING SIGN MOUNTED ON POST(S)
 EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
 PROPOSED SIGN MOUNTED ON POST(S)
 PROPOSED SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
 SIGN BRIDGE
 CANTILEVER SIGN BRIDGE
 DENOTES SIGN NUMBER
 INDICATES SIGN SIZE
ESTR EXISTING SIGN TO REMAIN



SHEET 8A OF 12

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

PERMANENT SIGNING

SHEET

E

FILE NAME : J:\projects\02_214013181\70\SIGN\023208A.ps.dgn

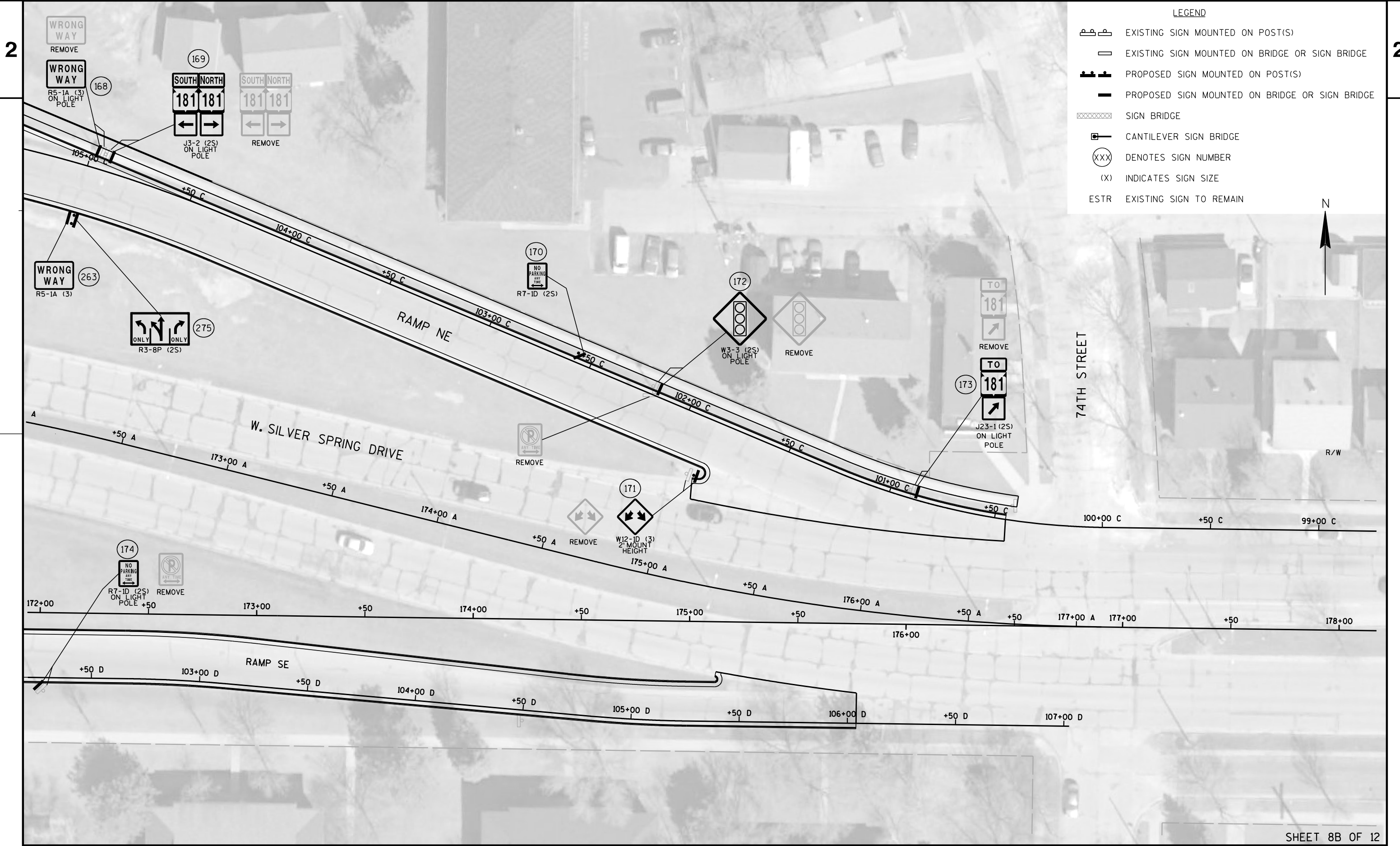
PLOT DATE : 20-APR-2016 10:25

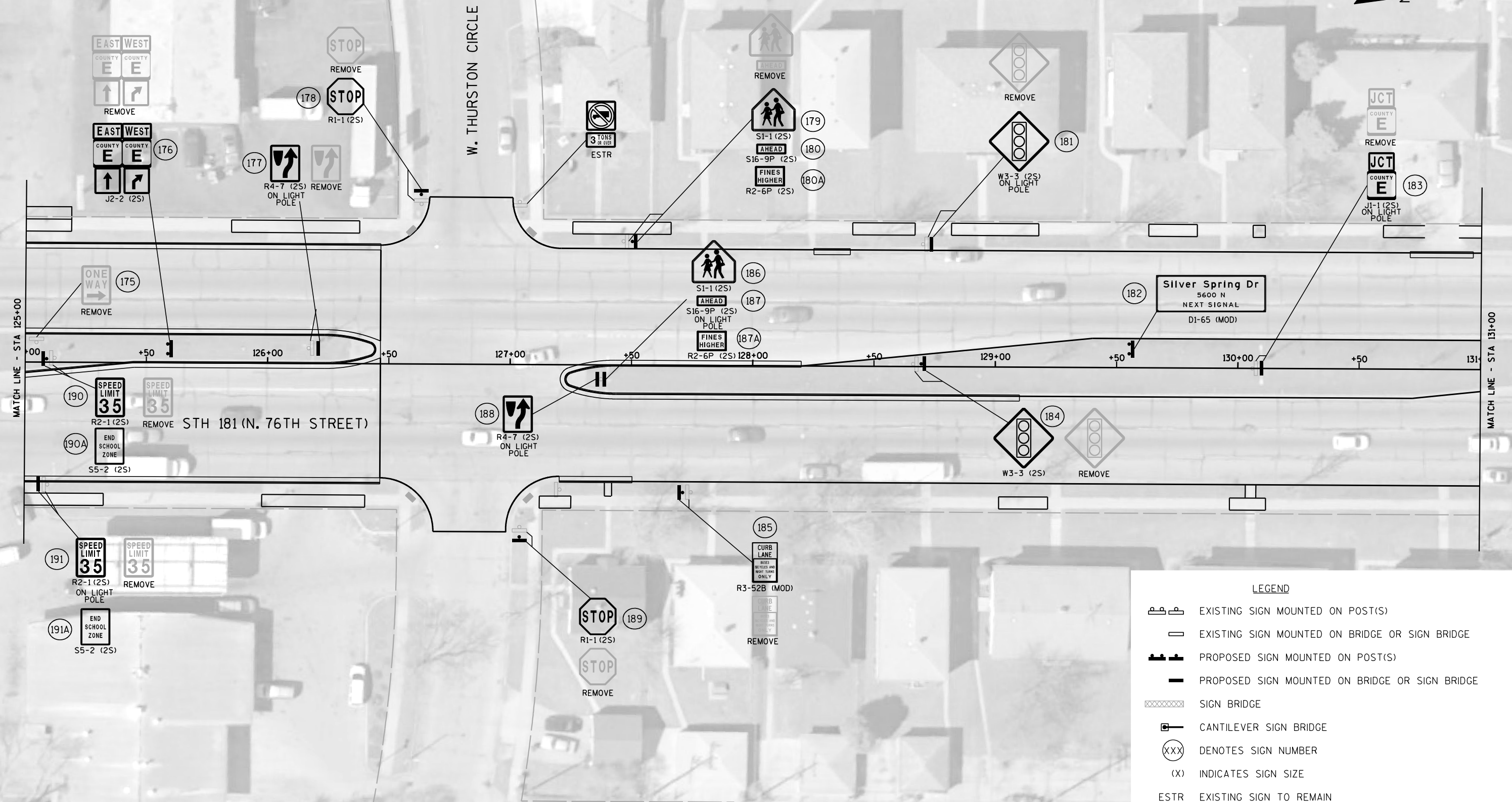
PLOT BY : MSCBXD

PLOT NAME :

PLOT SCALE : 40:1

WISDOT/CADDs SHEET 42





LEGEND

-  EXISTING SIGN MOUNTED ON POST(S)
 EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
 PROPOSED SIGN MOUNTED ON POST(S)
 PROPOSED SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
 SIGN BRIDGE
 CANTILEVER SIGN BRIDGE
 (XXX) DENOTES SIGN NUMBER
(X) INDICATES SIGN SIZE
ESTR EXISTING SIGN TO REMAIN

MATCH LINE - STA 131+00

MATCH LINE - STA 137+00

W. CARMEN AVENUE

CURB LANE
BUSES
BICYCLES AND
RIGHT TURNS
ONLY
REMOVE
192
R3-52B (2S)

STOP
REMOVE
193
R1-1 (2S)

BUS
STOP
BY MCTS

REMOVE
NO
PARKING
BUS
STOP
194
R7-7L (2S)

STH 181 (N. 76TH STREET)

NO
PARKING
BUS
STOP
199
R7-7L (2S)
REMOVE

BUS
STOP
BY MCTS

195
R4-7 (2S)
ON LIGHT
POLE
REMOVE

STOP
198
R1-1 (2S)
REMOVE

197
SPEED
LIMIT
35
R2-1 (2S)
ON LIGHT
POLE
REMOVE
SPEED
LIMIT
35
REMOVE

196
SPEED
LIMIT
35
R2-1 (2S)
REMOVE
SPEED
LIMIT
35
REMOVE

SHEET 10 OF 12

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

PERMANENT SIGNING

SHEET

E

FILE NAME : J:\projects\2140-13-70\SIGN\023210-ps.dgn

PLOT DATE : 20-APR-2016 10:30

PLOT BY : MSCBXD

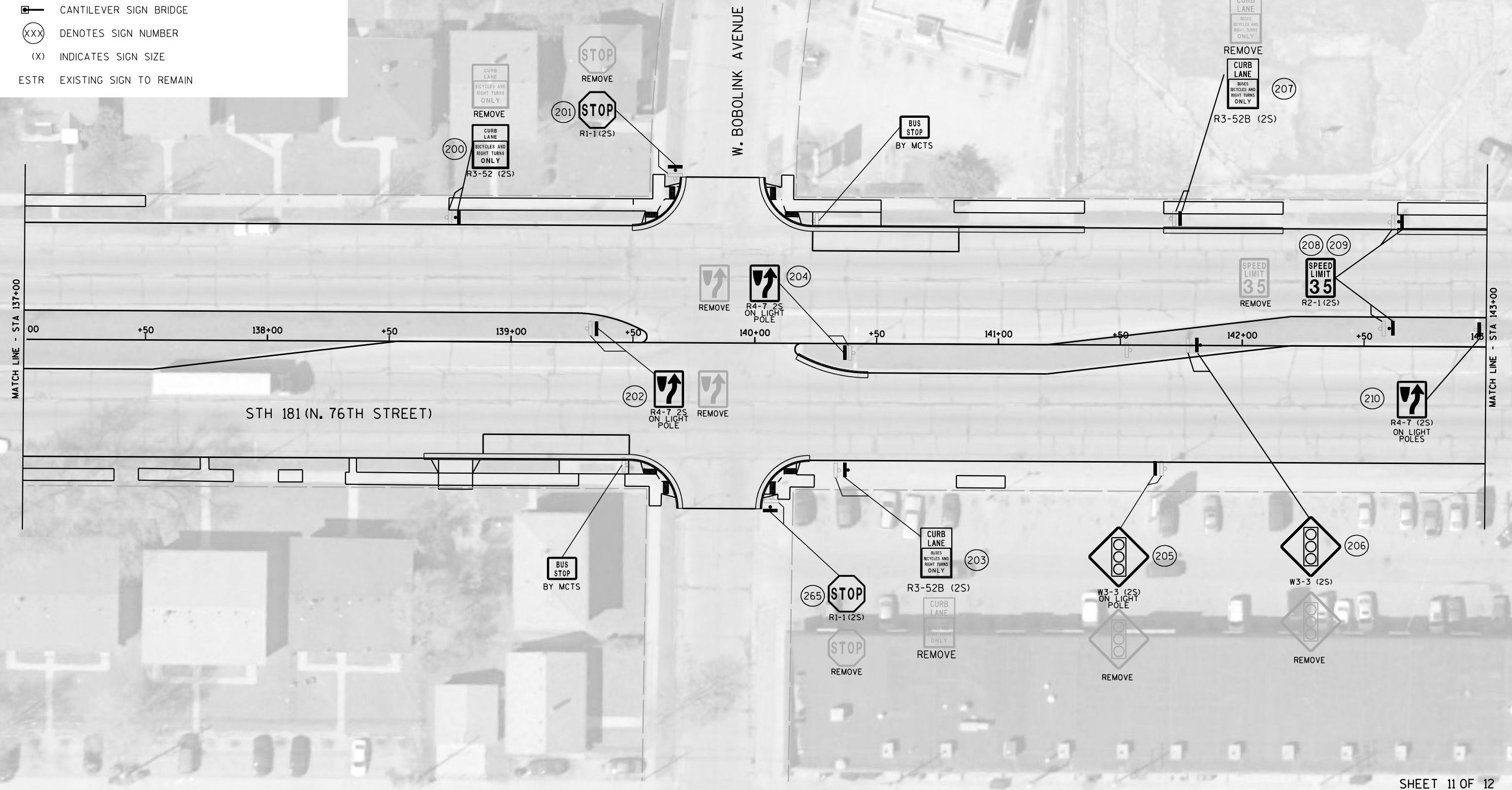
PLOT NAME :

PLOT SCALE : 40:1

WISDOT/CADDs SHEET 42

LEGEND

-  EXISTING SIGN MOUNTED ON POST(S)
-  EXISTING SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
-  PROPOSED SIGN MOUNTED ON POST(S)
-  PROPOSED SIGN MOUNTED ON BRIDGE OR SIGN BRIDGE
-  SIGN BRIDGE
-  CANTILEVER SIGN BRIDGE
-  DENOTES SIGN NUMBER
-  INDICATES SIGN SIZE
- ESTR EXISTING SIGN TO REMAIN



SHEET 11 OF 12

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

PERMANENT SIGNING

SHEET

E

STREET LIGHTING GENERAL NOTES:

PRIOR TO CONSTRUCTION, THE LOCATION OF UNDERGROUND UTILITIES SHALL BE DETERMINED IN THE FIELD BY CONTACTING "DIGGERS HOTLINE."

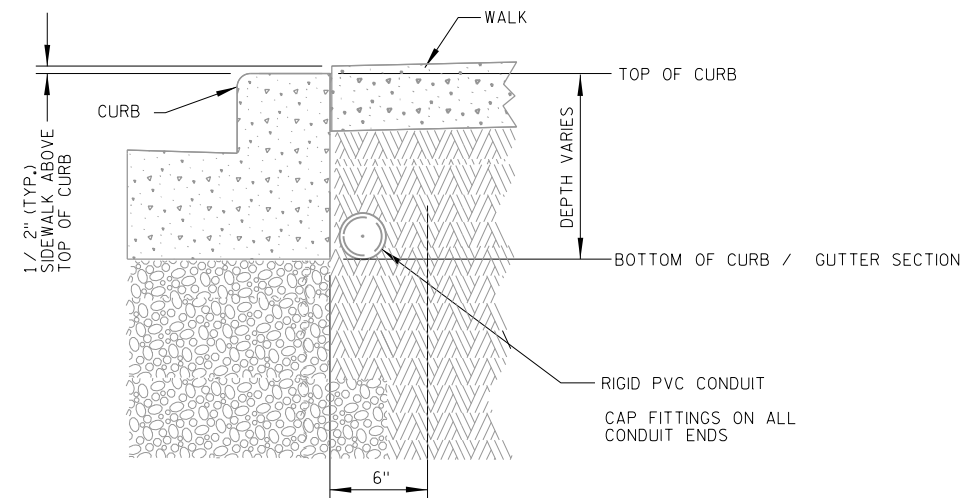
THE CONTRACTOR IS RESPONSIBLE FOR ALL COSTS INCLUDING REPAIRS, REPLACEMENT OR RELOCATION ETC. OF STREET LIGHTING OR TRAFFIC SIGNAL FACILITIES IF THE CONTRACTOR DOES ANY DEVIATION FROM THE STREET LIGHTING OR TRAFFIC SIGNAL DESIGN WITHOUT THE STREET LIGHTING ENGINEERS SIGNED PERMISSION.

STREET LIGHTING & TRAFFIC SIGNALS SHALL BE INSTALLED IN COMPLIANCE WITH WISCONSIN DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS SECTION 652 EXCEPT:

1. DETAILS OF CONSTRUCTION MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT
2. LOCATIONS OF THE PVC CONDUITS WHERE THEY ARE REQUIRED ARE IDENTIFIED IN THE PRINTS. HOWEVER, INSTALLATION MAY REQUIRE INTEGRATION WITH EXISTING FIELD CONDITIONS. APPROPRIATE ADJUSTMENT ON CONDUIT LOCATIONS MAY BE MADE IF THE FIELD CONDITIONS ARE SUCH THAT THE CONDUIT CANNOT BE INSTALLED AT THE SPECIFIED LOCATIONS. ANY RELOCATIONS MUST BE APPROVED BY THE ENGINEER. FIELD MARK EACH CONDUIT LOCATION BY STAMPING AND PAINTING WITH RED PAINT ON TOP AND BACKSIDE OF CURB.
3. TYPICAL CONDUIT INSTALLED UP TO DIRECT BURIED STREET LIGHT POLES IS AS FOLLOWS 3-INCH OR 2.5-INCH (AS NOTED) SCHEDULE 40 RIGID PVC TO STREET LIGHTING METAL HOUSING (PEDESTAL), THE 1.5-INCH SCHEDULE 40 RIGID PVC TO STREET LIGHT POLE CABLE SLOT, AND THE 2-INCH SCHEDULE 40 RIGID PVC TO SIGNAL STANDARD BASE AND RISER FOR TRAFFIC SIGNAL ON STREET LIGHT POLE.
4. DEPTH OF CONDUIT INSTALLED BELOW THE STREETS, HIGHWAYS, ROADS, AND ALLEYS SHALL BE 24-INCHES MINIMUM AND 36-INCHES MAXIMUM. (MEASURED FROM FINISHED FLANGE LINE)
5. CONDUIT INSTALLED BEHIND CURB, AND UNDER DRIVEWAYS SHALL BE INSTALLED AT A DISTANCE OF 6 INCHES AWAY FROM THE BACK OF CURB TO THE CENTER LINE OF CONDUIT, AND 18 INCHES DOWN MEASURED FROM THE TOP OF CURB OR FINISHED GRADE TO THE TOP OF CONDUIT.
6. WHEN THERE IS MORE THAN ONE CONDUIT TO BE INSTALLED, PLACE ALL CONDUITS IN THE SAME TRENCH.
7. ANY EXCEPTION TO THE MINIMUM OR MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.
8. BENDING OF PVC ELECTRICAL CONDUIT SHALL BE ACCOMPLISHED BY USING A BLANKET OR IMMERSION TYPE TANK DESIGNED FOR THE PURPOSE OF BENDING PVC ELECTRICAL CONDUIT.
9. THE CONTRACTOR OR HIS SUBCONTRACTOR MUST MAKE SURE THE AREA BEHIND CURB AND/OR TRENCH SHALL BE FREE OF DEBRIS AND OVERPOUR AND SHALL NOT BE BACKFILLED PRIOR TO INSPECTION OF THE CONDUIT.
10. ALL CUT ENDS SHALL BE TRIMMED INSIDE AND OUTSIDE TO REMOVE ALL ROUGH EDGES ON ALL CONDUITS. (SEE NEC 352.28 2008 CODE)
11. ALL CONDUIT BEING FURNISHED AND INSTALLED SHALL HAVE THE U.L. LABEL FIRMLY ATTACHED.
12. PRIOR TO CONDUIT ACCEPTANCE, ALL CONDUIT ENDS SHALL BE THOROUGHLY CLEANED AND BE CAPPED IMMEDIATELY AFTER INSTALLATION WITH THE APPROPRIATE CAST PLASTIC CAP WHICH FITS SNUGGLY ON THE CONDUIT, BUT EASILY REMOVED IN THE FUTURE. DUCT TAPE OR ANY OTHER CAPPING METHOD IS NOT ACCEPTABLE.
13. CONDUIT RUNS SHALL BE THE SAME SIZE PIPE FROM ONE END TO THE OTHER (FROM PULL BOX TO PULL BOX OR JUNCTION BOX OR BASE TO BASE, ETC.).
14. PULL ROPE (3/8-INCH NYLON) SHALL BE INSTALLED IN ALL NEW CONDUIT.
15. ALL CONDUIT RUNS SHALL BE STRAIGHT (WITHOUT BENDS) FROM PULL BOX TO PULL BOX, PULL BOX TO BASE AND BASE TO BASE AS SHOWN ON THE PLANS UNLESS OTHERWISE APPROVED BY THE STREET LIGHTING ENGINEER.
16. WHEN ENDS OF CONDUIT DO NOT CONNECT TO A VAULT AND WILL END UP UNDER CONCRETE WALK, THE CONTRACTOR IS REQUIRED TO LEAVE A 24" X 24" BOX FORM CENTERED OVER THE END OF CONDUIT AND FILL THE BOXFORM WITH CRUSHED GRAVEL. (PER WISDOT SPEC 209.2.1(i) GRANULAR BACKFILL)
17. ALL PIPE CROSSINGS AND VAULTS SHALL BE AT LEAST SIX (6) FEET AWAY FROM FIRE HYDRANTS, UNLESS NOTED OTHERWISE, OR APPROVED BY THE STREET LIGHTING ENGINEER.
18. ALL POLES AND TRAFFIC STANDARDS IN CONCRETE ARE REQUIRED TO HAVE A 30"X30" BOX SHAPED JOINT PLACED AROUND THEM USING AN EXPANSION JOINT FILLER. UNLESS NOTED OTHERWISE (SEE DETAIL 122)
19. TYPICAL RECTANGULAR VAULTS SHOULD BE INSTALLED AS SHOWN ON PLANS, BUT WHEN IT IS NOT POSSIBLE, A 5 FT. TO 6 FT. OFFSET FROM STREET LIGHT POLES, SIGNAL STANDARDS AND FIRE HYDRANTS SHOULD BE USED, OTHERWISE APPROVED BY THE STREET LIGHTING ENGINEER.
20. COORDINATE NEW CONDUIT CONNECTIONS WITH EXISTING CONDUIT, DUCT PACKAGES, AND VAULTS/ MANHOLES WITH CITY OF MILWAUKEE STREET LIGHTING. THE CITY REQUIRES THREE WORKING DAYS ADVANCED NOTICE. CONTACT ELECTRICAL SUPERVISOR STREET LIGHTING - DENNIS MILLER (OFFICE) 414-286-5942 (CELL) 414-708-4251 OR DISPATCHER @ 414-286-5944 TRAFFIC SIGNALS - AL NICHOLS (OFFICE) 414-286-3687 (CELL) 414-708-5148 OR DISPATCHER @ 414-286-3687
21. CONDUIT WILL ONLY BE INSTALLED AFTER THE CURB IS POURED, UNLESS APPROVED BY BOTH THE ENGINEER & STREET LIGHTING SHOP SUPERVISOR.
22. IMMEDIATELY AFTER THE CONTRACTOR HAS COMPLETED ALL THE ELECTRICAL VAULT, CONDUIT AND CONDUIT CONNECTIONS, AND JUST BEFORE ELECTRICAL WORK IS COVERED UP WITH CONCRETE, SOIL, OR ETC. THE CONTRACTOR IS REQUIRED TO CONTACT THE CITY OF MILWAUKEE ELECTRICAL SHOP SUPERVISORS FOR FINAL INSPECTION AND APPROVAL OF ALL WORK.
STREET LIGHTING - DENNIS MILLER (OFFICE) 414-286-5942 (CELL) 414-708-4251
STREET LIGHTING - GEORGE BERDINE (OFFICE) 414-286-5943 (CELL) 414-708-4245
STREET LIGHTING - THOMAS HUGHES (OFFICE) 414-286-3457 (CELL) 414-708-3175
STREET LIGHTING - DISPATCHER @ 414-286-5944
TRAFFIC SIGNALS - AL NICHOLS (OFFICE) 414-286-5941 (CELL) 414-708-5148
TRAFFIC SIGNALS - DISPATCHER @ 414-286-3687

NOTE:

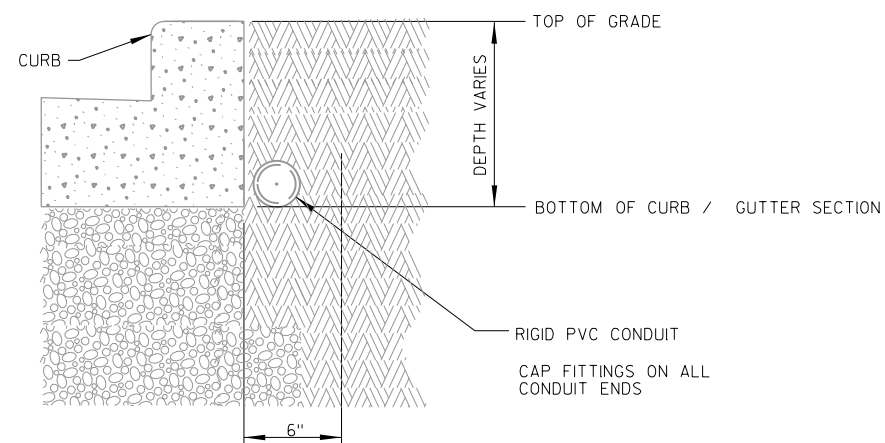
- 1.) KEEP AREA BEHIND CURB FREE OF DEBRIS AND CONCRETE OVERPOUR.
- 2.) CONDUIT TO BE PLACED WITHIN A 6" AREA DIRECTLY BEHIND CURB, UNLESS NOTED OR APPROVED BY ENGINEER.
- 3.) ANY DEVIATIONS FROM DETAIL WILL REQUIRE PERMISSION FROM STREET LIGHTING FORCES. CONTACT DISPATCHER AT (414) 286-5944 FOR THE APPROPRIATE SHOP SUPERVISOR.



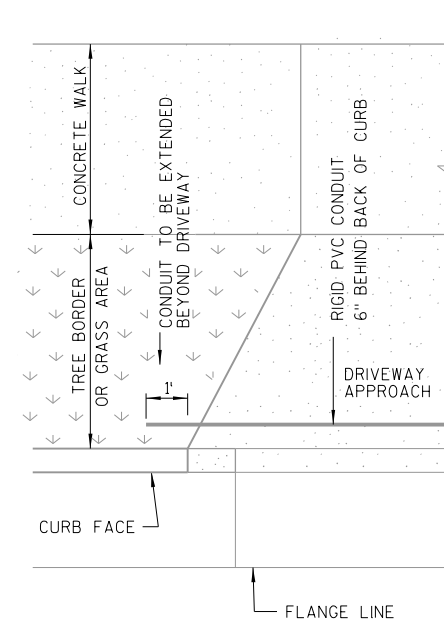
100 TYPICAL CONDUIT INSTALLATION
BEHIND CURB BENEATH SIDEWALK

NOTE:

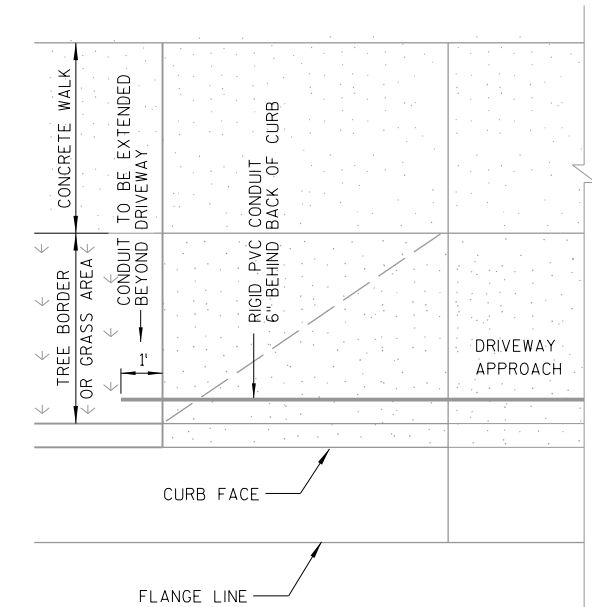
- 1.) KEEP AREA BEHIND CURB FREE OF DEBRIS AND CONCRETE OVERPOUR.
- 2.) CONDUIT TO BE PLACED WITHIN A 6" AREA DIRECTLY BEHIND CURB, UNLESS NOTED OR APPROVED BY ENGINEER.
- 3.) ANY DEVIATIONS FROM DETAIL WILL REQUIRE PERMISSION FROM STREET LIGHTING FORCES. CONTACT DISPATCHER AT (414) 286-5944 FOR THE APPROPRIATE SHOP SUPERVISOR.



100 TYPICAL CONDUIT INSTALLATION
BEHIND CURB IN GRASS TERRACE



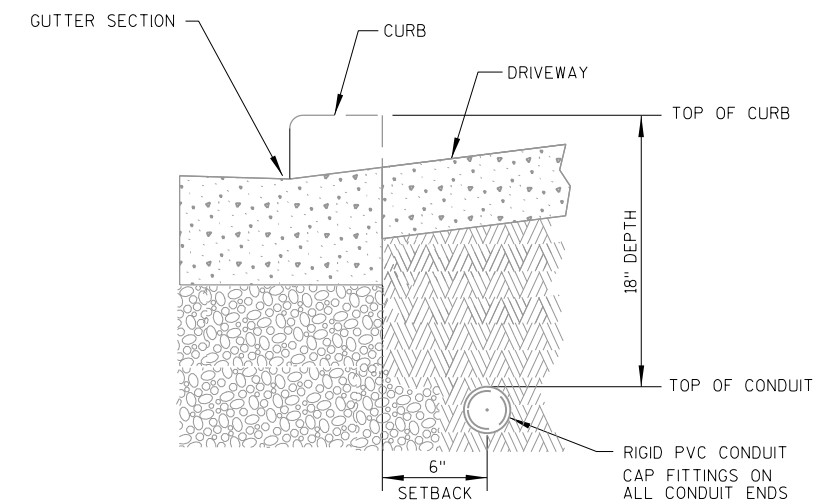
TYPICAL PLAN VIEW FOR
FLARED DRIVEWAY



TYPICAL PLAN VIEW FOR
DEPRESSED DRIVEWAY

NOTE:

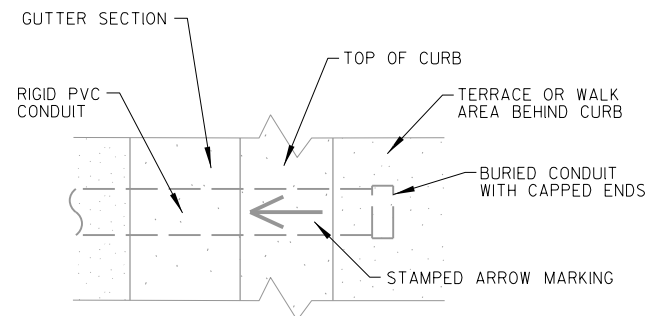
- 1.) KEEP AREA BEHIND CURB FREE OF DEBRIS AND CONCRETE OVERPOUR.
- 2.) CONDUIT TO BE PLACED WITHIN A 6" AREA DIRECTLY BEHIND CURB, UNLESS NOTED OR APPROVED BY ENGINEER.
- 3.) ANY DEVIATIONS FROM DETAIL WILL REQUIRE PERMISSION FROM STREET LIGHTING FORCES. CONTACT DISPATCHER AT (414) 286-5944 FOR THE APPROPRIATE SHOP SUPERVISOR.



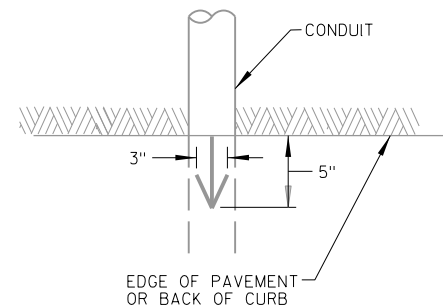
101 TYPICAL CONDUIT INSTALLATION
UNDER DRIVEWAYS OR PEDESTRIAN RAMPS

NOTE:

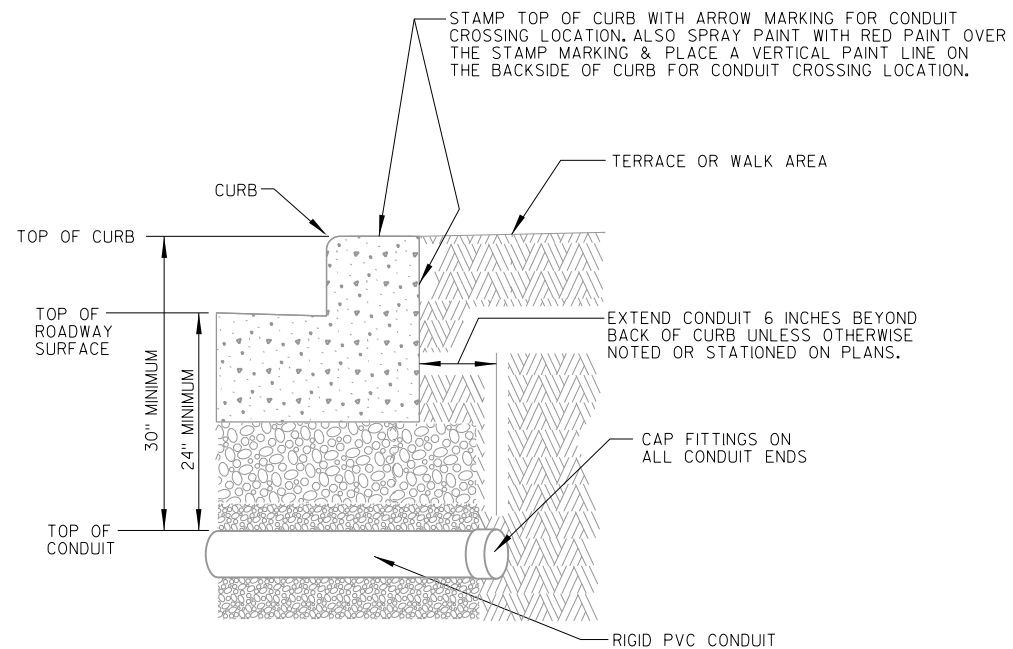
- 1.) KEEP AREA BEHIND CURB FREE OF DEBRIS AND CONCRETE OVERPOUR.
- 2.) CONDUIT TO BE PLACED WITHIN A 6" AREA DIRECTLY BEHIND CURB, UNLESS NOTED OR APPROVED BY ENGINEER.
- 3.) ANY DEVIATIONS FROM DETAIL WILL REQUIRE PERMISSION FROM STREET LIGHTING FORCES. CONTACT DISPATCHER AT (414) 286-5944 FOR THE APPROPRIATE SHOP SUPERVISOR.



TOP VIEW OF CURB STAMPING



ARROW MARK

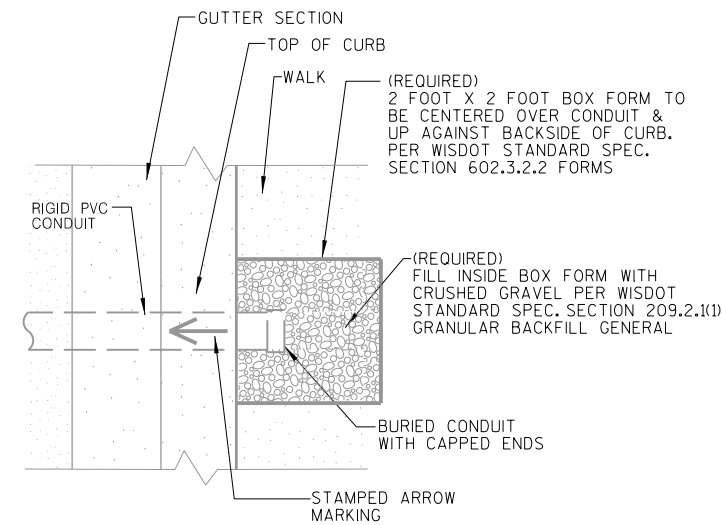


102

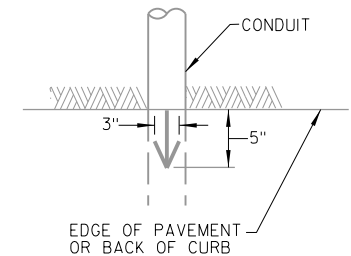
TYPICAL CONDUIT INSTALLATION
FOR CROSSING ROADWAYS

NOTE:

- 1.) ANY DEVIATIONS FROM DETAIL WILL REQUIRE PERMISSION FROM STREET LIGHTING FORCES. CONTACT DISPATCHER AT (414) 286-5944 FOR THE APPROPRIATE SHOP SUPERVISOR.



TOP VIEW OF CURB STAMPING



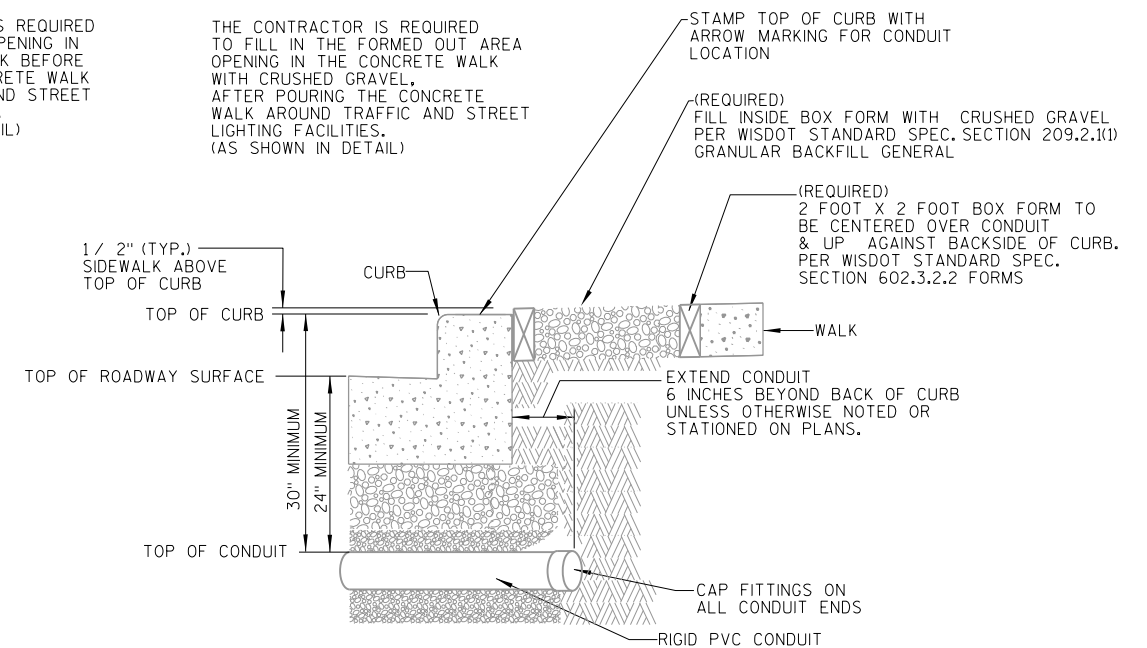
ARROW MARK

NOTE:

ARROW MARK SHALL BE INSCRIBED IN PAVEMENT SURFACE 1/4-INCH TO 3/8-INCH DEEP AT EACH LOCATION WHERE CONDUITS ARE PLACED UNDER THE PAVEMENT.

THE CONTRACTOR IS REQUIRED TO FORM OUT A OPENING IN THE CONCRETE WALK BEFORE POURING THE CONCRETE WALK AROUND TRAFFIC AND STREET LIGHTING FACILITIES. (AS SHOWN IN DETAIL)

THE CONTRACTOR IS REQUIRED TO FILL IN THE FORMED OUT AREA OPENING IN THE CONCRETE WALK WITH CRUSHED GRAVEL, AFTER POURING THE CONCRETE WALK AROUND TRAFFIC AND STREET LIGHTING FACILITIES. (AS SHOWN IN DETAIL)



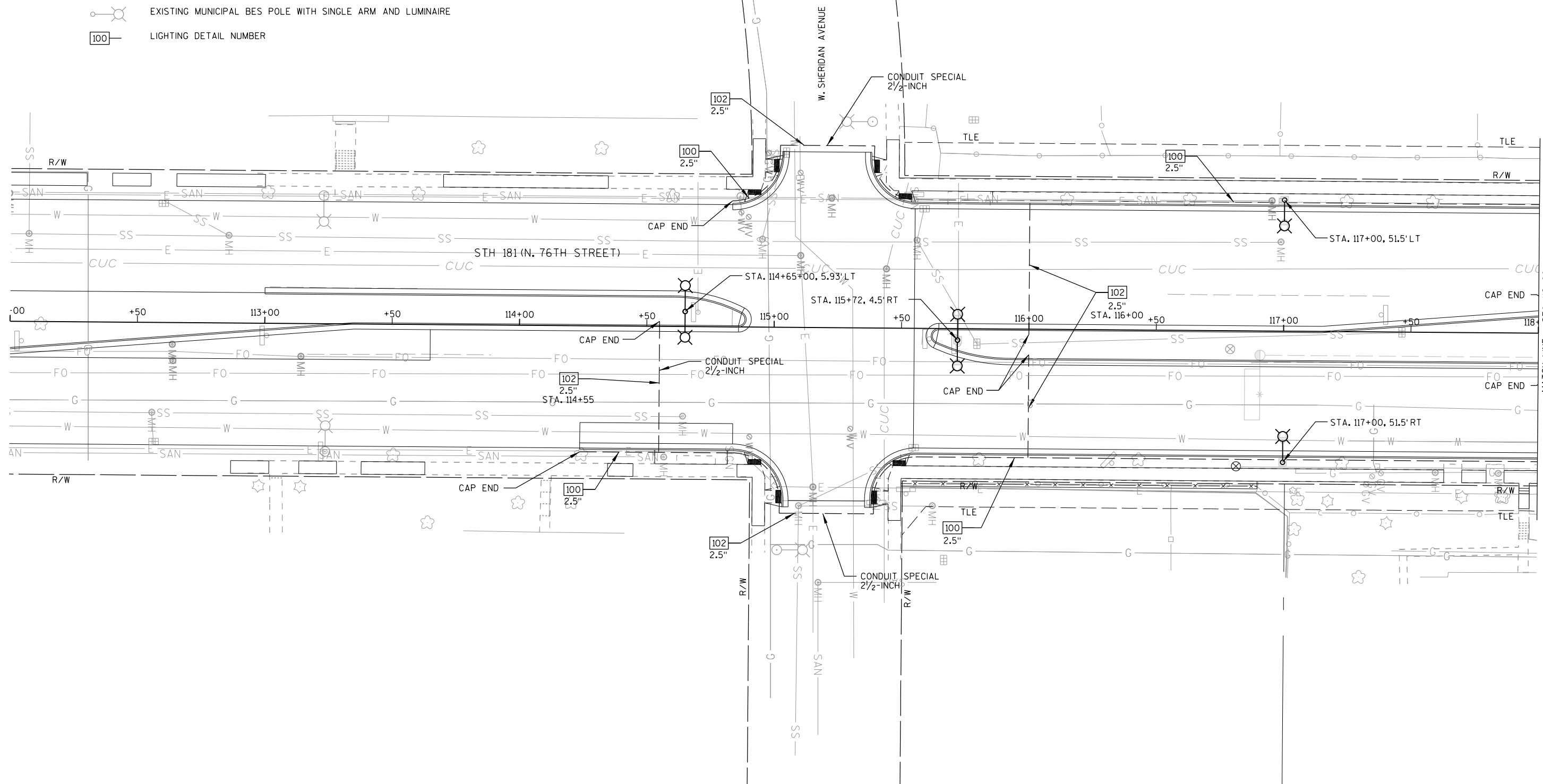
103

TYPICAL CONDUIT INSTALLATION
FOR CROSSING ROADWAYS
FROM FULL WALK AREAS

LEGEND

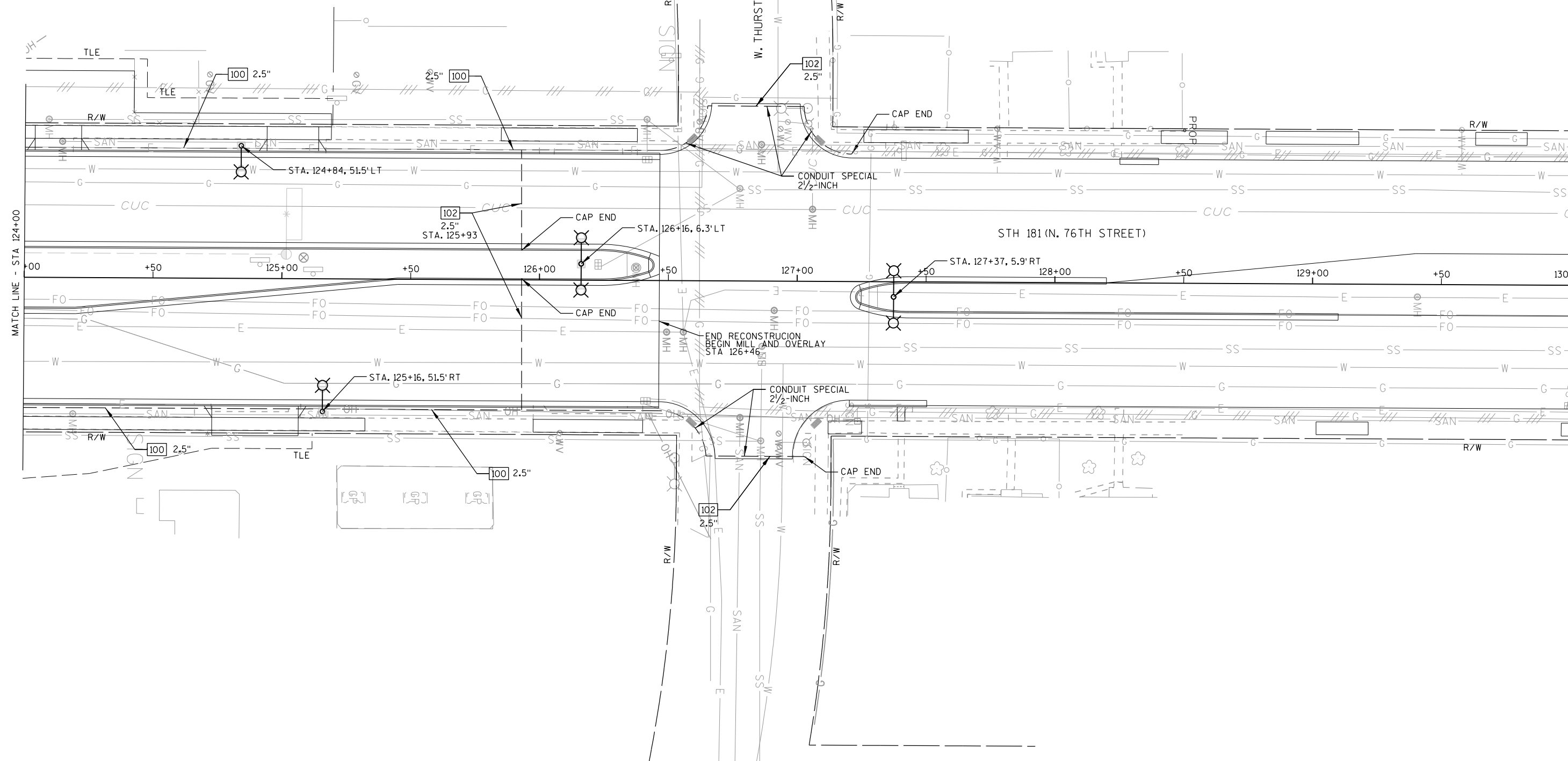
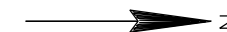
- — — CONDUIT RIGID NONMETALLIC SCHEDULE 40
- ⊗—⊗ PROPOSED MUNICIPAL BES POLE WITH DUAL ARMS AND LUMINAIRES
(TO BE INSTALLED BY CITY OF MILWAUKEE STREET LIGHTING)
- ⊗—⊗ PROPOSED MUNICIPAL BES POLE WITH SINGLE ARM AND LUMINAIRE
(TO BE INSTALLED BY CITY OF MILWAUKEE STREET LIGHTING)
- ⊗—⊗ EXISTING MUNICIPAL BES POLE WITH DUAL ARMS AND LUMINAIRES
- ⊗—⊗ EXISTING MUNICIPAL BES POLE WITH SINGLE ARM AND LUMINAIRE
- 100 LIGHTING DETAIL NUMBER

Z



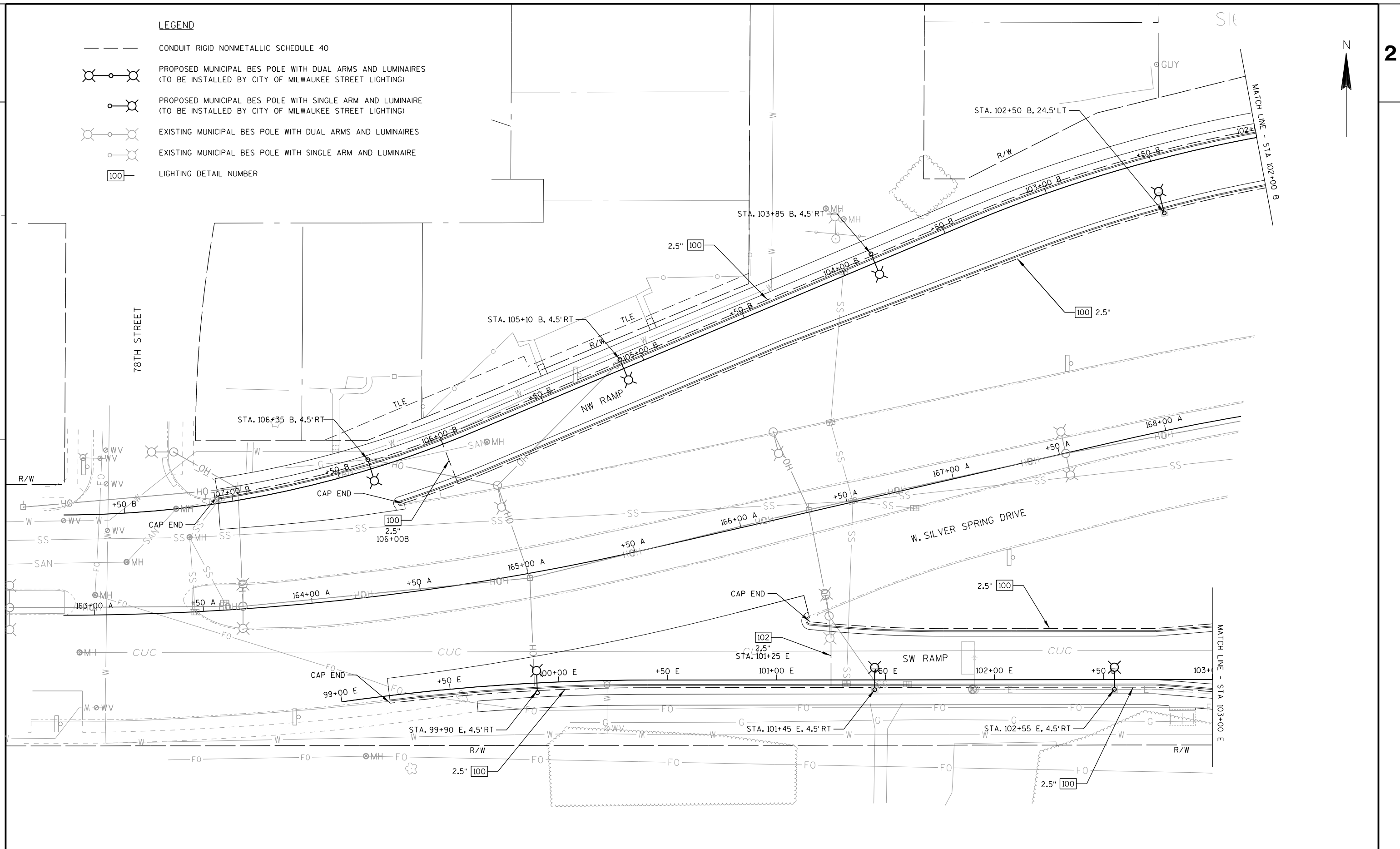
LEGEND

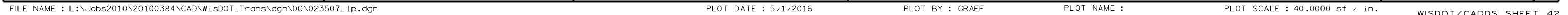
- CONDUIT RIGID NONMETALLIC SCHEDULE 40
- ⊗---⊗ PROPOSED MUNICIPAL BES POLE WITH DUAL ARMS AND LUMINAIRES
(TO BE INSTALLED BY CITY OF MILWAUKEE STREET LIGHTING)
- ⊗ PROPOSED MUNICIPAL BES POLE WITH SINGLE ARM AND LUMINAIRE
(TO BE INSTALLED BY CITY OF MILWAUKEE STREET LIGHTING)
- ⊗---⊗ EXISTING MUNICIPAL BES POLE WITH DUAL ARMS AND LUMINAIRES
- ⊗ EXISTING MUNICIPAL BES POLE WITH SINGLE ARM AND LUMINAIRE
- 100 LIGHTING DETAIL NUMBER



LEGEND

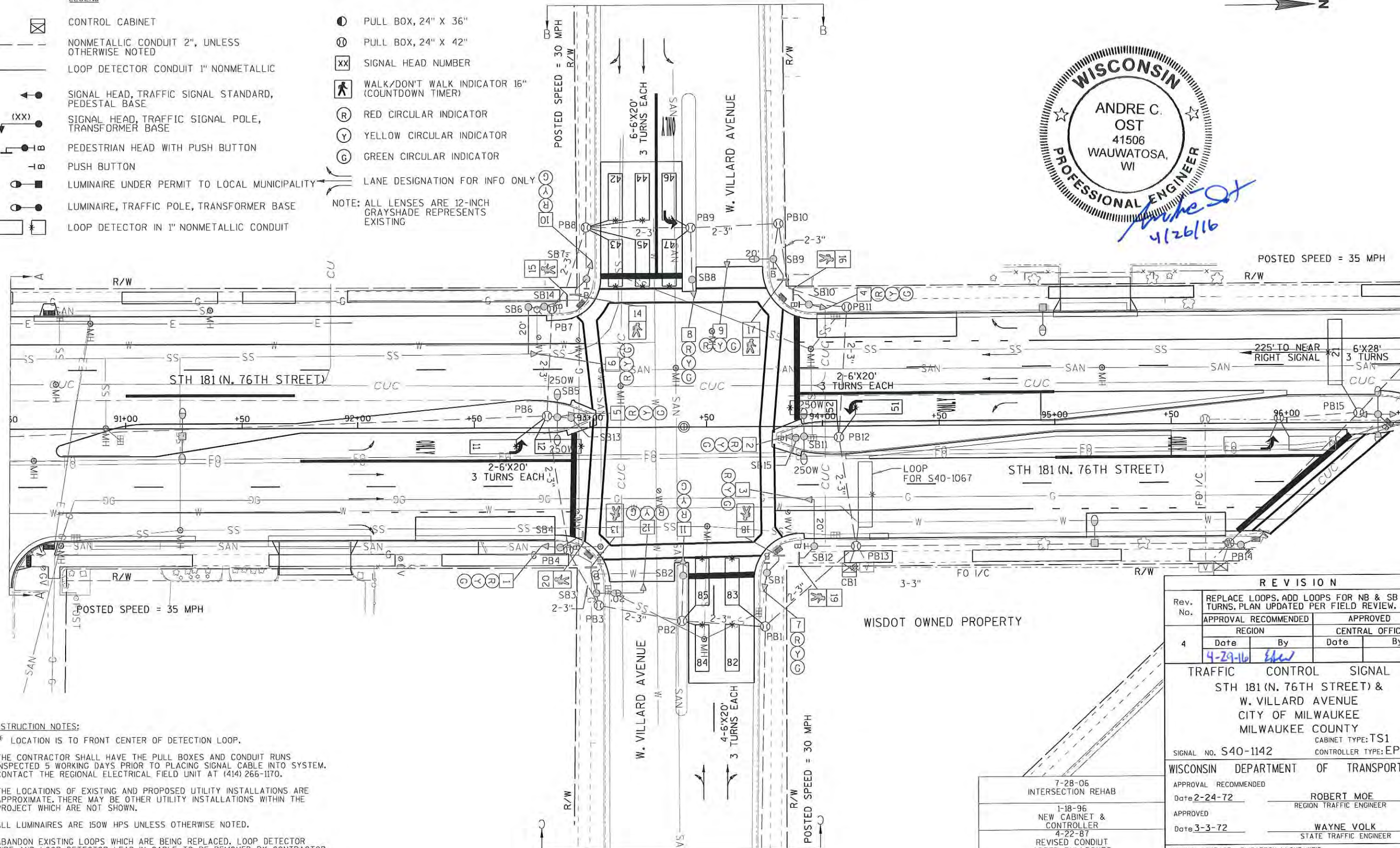
- CONDUIT RIGID NONMETALLIC SCHEDULE 40
- ⊗---⊗ PROPOSED MUNICIPAL BES POLE WITH DUAL ARMS AND LUMINAIRES
(TO BE INSTALLED BY CITY OF MILWAUKEE STREET LIGHTING)
- ⊗--- PROPOSED MUNICIPAL BES POLE WITH SINGLE ARM AND LUMINAIRE
(TO BE INSTALLED BY CITY OF MILWAUKEE STREET LIGHTING)
- ⊗---⊗ EXISTING MUNICIPAL BES POLE WITH DUAL ARMS AND LUMINAIRES
- ⊗--- EXISTING MUNICIPAL BES POLE WITH SINGLE ARM AND LUMINAIRE
- 100 LIGHTING DETAIL NUMBER





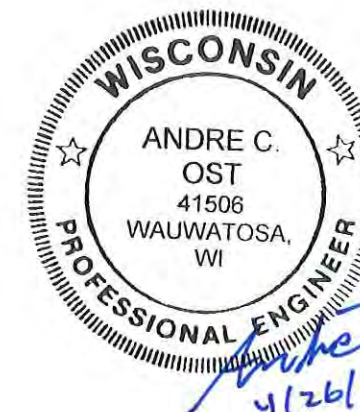
LEGEND

- CONTROL CABINET
 NONMETALLIC CONDUIT 2", UNLESS OTHERWISE NOTED
 LOOP DETECTOR CONDUIT 1" NONMETALLIC
 SIGNAL HEAD, TRAFFIC SIGNAL STANDARD, PEDESTAL BASE
 SIGNAL HEAD, TRAFFIC SIGNAL POLE, TRANSFORMER BASE
 PEDESTRIAN HEAD WITH PUSH BUTTON
 PUSH BUTTON
 LUMINAIRE UNDER PERMIT TO LOCAL MUNICIPALITY
 LUMINAIRE, TRAFFIC POLE, TRANSFORMER BASE
 LOOP DETECTOR IN 1" NONMETALLIC CONDUIT
- PULL BOX, 24" X 36"
 PULL BOX, 24" X 42"
 SIGNAL HEAD NUMBER
 WALK/DON'T WALK INDICATOR 16" (COUNTDOWN TIMER)
 RED CIRCULAR INDICATOR
 YELLOW CIRCULAR INDICATOR
 GREEN CIRCULAR INDICATOR
 LANE DESIGNATION FOR INFO ONLY
- NOTE: ALL LENSES ARE 12-INCH GRAYSHADE REPRESENTS EXISTING



CONSTRUCTION NOTES:

- * LOCATION IS TO FRONT CENTER OF DETECTION LOOP.
- THE CONTRACTOR SHALL HAVE THE PULL BOXES AND CONDUIT RUNS INSPECTED 5 WORKING DAYS PRIOR TO PLACING SIGNAL CABLE INTO SYSTEM. CONTACT THE REGIONAL ELECTRICAL FIELD UNIT AT (414) 266-1170.
- THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT WHICH ARE NOT SHOWN.
- ALL LUMINAIRES ARE 150W HPS UNLESS OTHERWISE NOTED.
- ABANDON EXISTING LOOPS WHICH ARE BEING REPLACED. LOOP DETECTOR WIRE AND LOOP DETECTOR LEAD-IN CABLE TO BE REMOVED BY CONTRACTOR.



R E V I S I O N				
Rev. No.	REPLACE LOOPS. ADD LOOPS FOR NB & SB LEFT TURNS. PLAN UPDATED PER FIELD REVIEW.			
4	APPROVAL RECOMMENDED		APPROVED	
	REGION		CENTRAL OFFICE	
	Date 4-29-16	By Elke	Date	By
TRAFFIC CONTROL SIGNAL				
STH 181 (N. 76TH STREET) & W. VILLARD AVENUE CITY OF MILWAUKEE MILWAUKEE COUNTY				
SIGNAL NO. S40-1142			CABINET TYPE: TS1	
			CONTROLLER TYPE: EPAC	
WISCONSIN DEPARTMENT OF TRANSPORTATION				
APPROVAL RECOMMENDED				
Date 2-24-72		ROBERT MOE		
APPROVED		REGION TRAFFIC ENGINEER		
Date 3-3-72		WAYNE VOLK		
		STATE TRAFFIC ENGINEER		
REGION CONTACT: ELIZABETH LLOYD-WEIS				
DESIGNED BY:				
REVISED BY: GRAEF				
PAGE 1 OF 3				

PROJECT NO: 2140-13-70

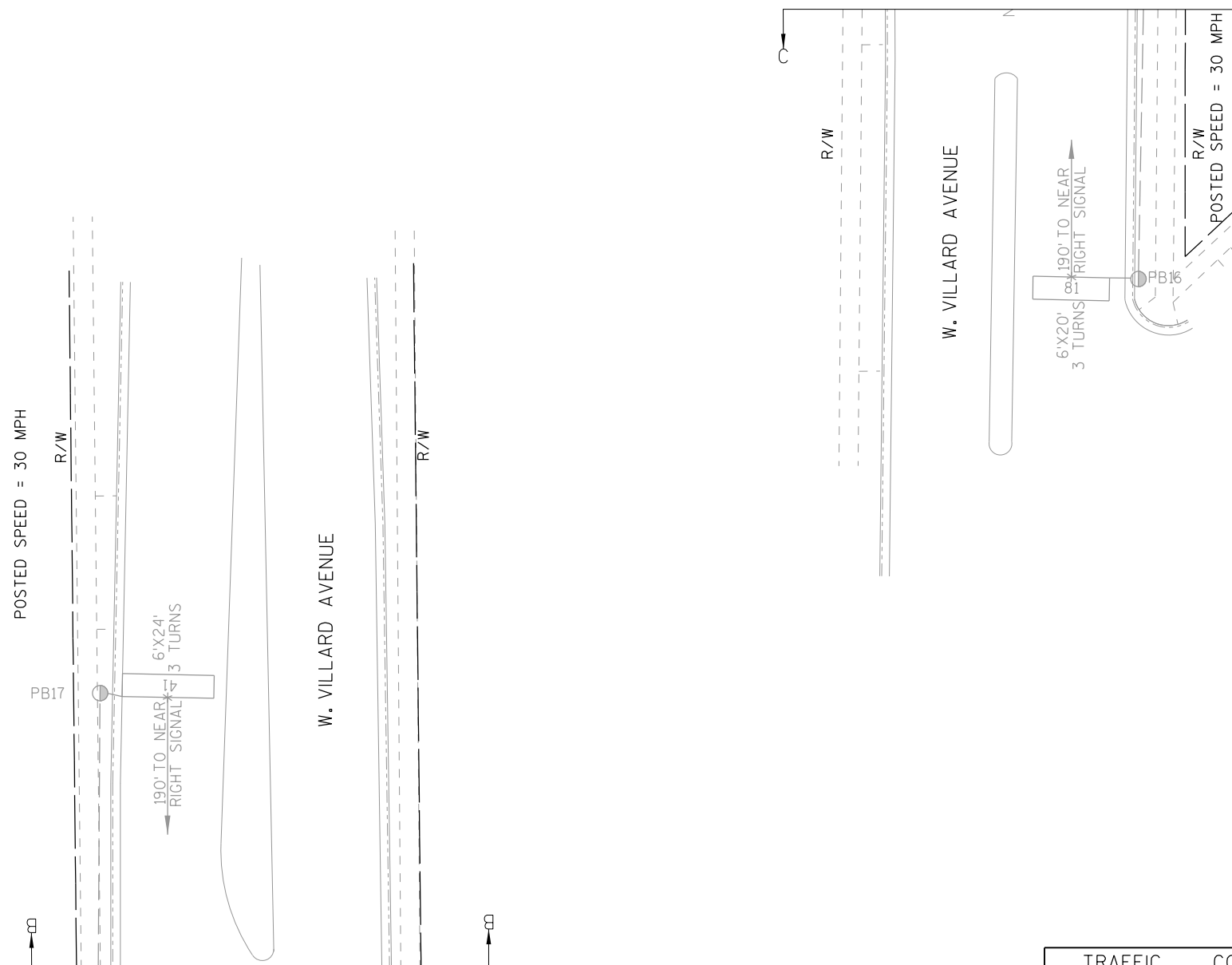
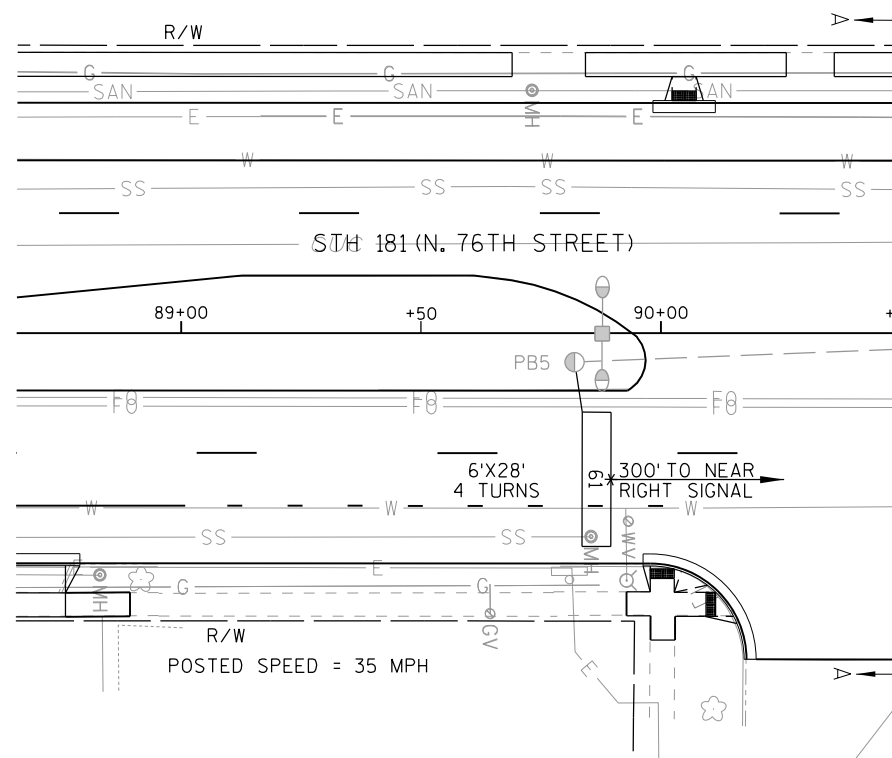
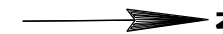
HWY: STH 181

COUNTY: MILWAUKEE

TRAFFIC SIGNAL PLAN

SHEET

E



TRAFFIC CONTROL SIGNAL
 STH 181 (N. 76TH STREET) &
 W. VILLARD AVENUE
 CITY OF MILWAUKEE
 MILWAUKEE COUNTY

SIGNAL NO. S40-1142

REGION CONTACT: ELIZABETH LLOYD-WEIS

DESIGNED BY:

REVISED BY: GRAEF

PAGE 2 OF 3

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

TRAFFIC SIGNAL PLAN

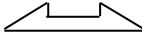
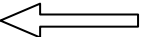
SHEET

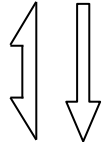
E

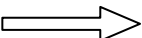
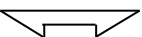
	HEAD NUMBERS	F L A S H
Ø1		
Ø2	4,5,6	R
Ø3		
Ø4	10,11,12	R
Ø5		
Ø6	1,2,3	R
Ø7		
Ø8	7,8,9	R
Ø2P	15,16	--
Ø4P	13,14	--
Ø6P	19,20	--
Ø8P	17,18	--
OLA	--	--
OLB	--	--
OLC	--	--
OLD	--	--

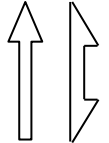
RING 1

RING 2

NOT USED	
NOT USED	
Ø1	Ø2

NOT USED	
Ø3	Ø4

NOT USED	
NOT USED	
Ø5	Ø6

NOT USED	
Ø7	Ø8

BARRIER

N

CONTROLLER LOGIC

PHASE NUMBER	PHASE LOCKING	DUAL ENTRY W / Ø	PHASE RECALL	PHASE ACTIVE
1				
2	X	6	MIN.	X
3				
4		8		X
5				
6	X	2	MIN.	X
7				
8		4		X

TYPE OF INTERCONNECT/COMMUNICATION	
NONE	
CLOSED LOOP	
TWISTED PAIR	
FIBER OPTIC*	
FIBER OPTIC (ETHERNET)	X
RADIO	
CELL MODEM	

TYPE OF COORDINATION	
NONE	
TBC	X
TRAFFIC RESPONSIVE	
ADAPTIVE	
*LOCATION OF MASTER	
CONTROLLER NO:	S-
SIGNAL SYSTEM NO:	SS- 0018

TYPE OF LIGHTING	
BY OTHER AGENCY	
IN TRAFFIC CABINET	X
IN SEPARATE DOT LIGHTING CABINET	

DETECTOR LOGIC

DETECTOR NUMBER	AMPLIFIER CHANNEL	DETECTOR OPERATION			PHASE CALLED	PHASE EXTENDED	DETECTOR DISCONNECT PHASE	CALLING DELAY	EXTENSION STRETCH	SIZE	NUMBER OF TURNS
		CALLS AND EXTENDS	CALLS ONLY	EXTENDS ONLY							
11	1	X			6	6				6'x20'	3
12	1	X			6	6				6'x20'	3
21	2	X			2	2				6'x28'	3
41	3			X		4			X	6'x24'	3
42	4	X			4	4		X		6'x20'	3
43	4	X			4	4		X		6'x20'	3
44	5	X			4	4				6'x20'	3
45	5	X			4	4				6'x20'	3
46	6	X			4	4				6'x20'	3
47	6	X			4	4				6'x20'	3
51	7	X			2	2				6'x20'	3
52	7	X			2	2				6'x20'	3
61	8	X			6	6				6'x28'	4
81	9			X		8			X	6'x20'	3
82	10	X			8	8		X		6'x20'	3
83	10	X			8	8		X		6'x20'	3
84	11	X			8	8				6'x20'	3
85	11	X			8	8				6'x20'	3

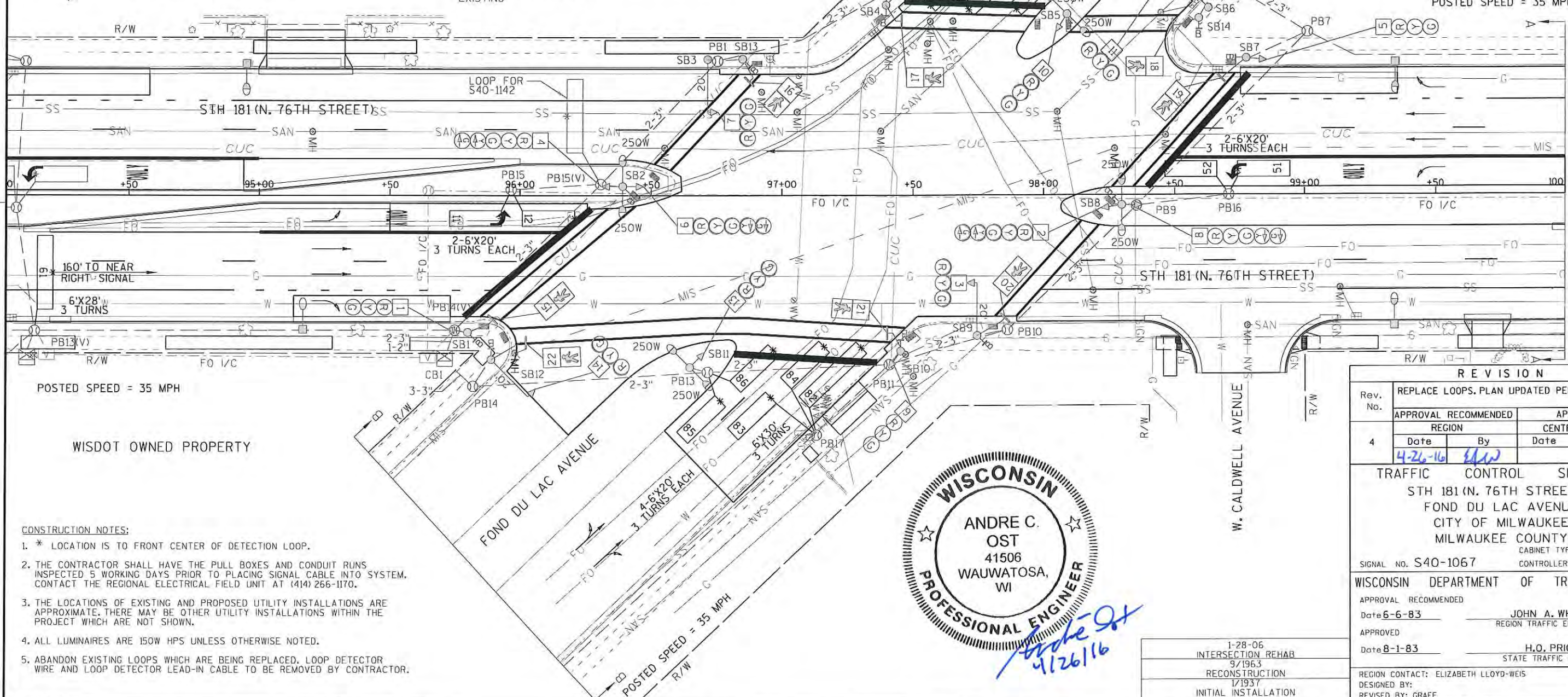
TYPE OF PRE-EMPT	
NONE	X
RAILROAD	
EMERGENCY VEHICLE	
GTT	
TOMAR	
HARDWIRE	
OTHER	
LIFT BRIDGE	
QUEUE DETECTION	

STH 181 (N. 76TH STREET) & W. VILLARD AVENUE	
CITY OF MILWAUKEE	
MILWAUKEE COUNTY	
SIGNAL NO: S40-1142	CABINET TYPE: TS1
CONTROLLER TYPE: EPAC	
DATE: 4/16	PAGE NO. 3 OF 3

LEGEND

- CONTROL CABINET
 NONMETALLIC CONDUIT 2", UNLESS OTHERWISE NOTED
 LOOP DETECTOR CONDUIT 1" NONMETALLIC
 SIGNAL HEAD, TRAFFIC SIGNAL STANDARD, PEDESTAL BASE
 (XX) SIGNAL HEAD, TRAFFIC SIGNAL POLE, TRANSFORMER BASE
 PEDESTRIAN HEAD WITH PUSH BUTTON
 PUSH BUTTON
 LUMINAIRE UNDER PERMIT TO LOCAL MUNICIPALITY
 LUMINAIRE, TRAFFIC POLE, TRANSFORMER BASE
 LOOP DETECTOR IN 1" NONMETALLIC CONDUIT
 LANE DESIGNATION FOR INFO ONLY
 PULL BOX, 24" X 36"
 PULL BOX, 24" X 42"
 XX SIGNAL HEAD NUMBER
 WALK/DON'T WALK INDICATOR 16" (COUNTDOWN TIMER)
 (R) RED CIRCULAR INDICATOR
 (Y) YELLOW CIRCULAR INDICATOR
 (G) GREEN CIRCULAR INDICATOR
 (Y) YELLOW ARROW
 (G) GREEN ARROW
 (C) CIRCULAR INDICATOR WITH TUNNEL VISOR

NOTE: ALL LENSES ARE 12-INCH GRAYSHADE REPRESENTS EXISTING



CONSTRUCTION NOTES:

- * LOCATION IS TO FRONT CENTER OF DETECTION LOOP.
- THE CONTRACTOR SHALL HAVE THE PULL BOXES AND CONDUIT RUNS INSPECTED 5 WORKING DAYS PRIOR TO PLACING SIGNAL CABLE INTO SYSTEM. CONTACT THE REGIONAL ELECTRICAL FIELD UNIT AT (414) 266-1170.
- THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT WHICH ARE NOT SHOWN.
- ALL LUMINAIRES ARE 150W HPS UNLESS OTHERWISE NOTED.
- ABANDON EXISTING LOOPS WHICH ARE BEING REPLACED. LOOP DETECTOR WIRE AND LOOP DETECTOR LEAD-IN CABLE TO BE REMOVED BY CONTRACTOR.



REVISION

Rev. No.	REPLACE LOOPS. PLAN UPDATED PER FIELD REVIEW.			
4	APPROVAL RECOMMENDED		APPROVED	
	REGION	By	CENTRAL OFFICE	By
	Date	4-26-16	Date	

TRAFFIC CONTROL SIGNAL
 STH 181 (N. 76TH STREET) &
 FOND DU LAC AVENUE
 CITY OF MILWAUKEE
 MILWAUKEE COUNTY

SIGNAL NO. S40-1067 CABINET TYPE: TS1

WISCONSIN DEPARTMENT OF TRANSPORTATION

APPROVAL RECOMMENDED

Date 6-6-83 JOHN A. WHITE
 REGION TRAFFIC ENGINEER

APPROVED

Date 8-1-83 H.O. PRICE
 STATE TRAFFIC ENGINEER

REGION CONTACT: ELIZABETH LLOYD-WEIS

DESIGNED BY: REVISOR: GRAEF

PAGE 1 OF 3

PROJECT NO: 2140-13-70

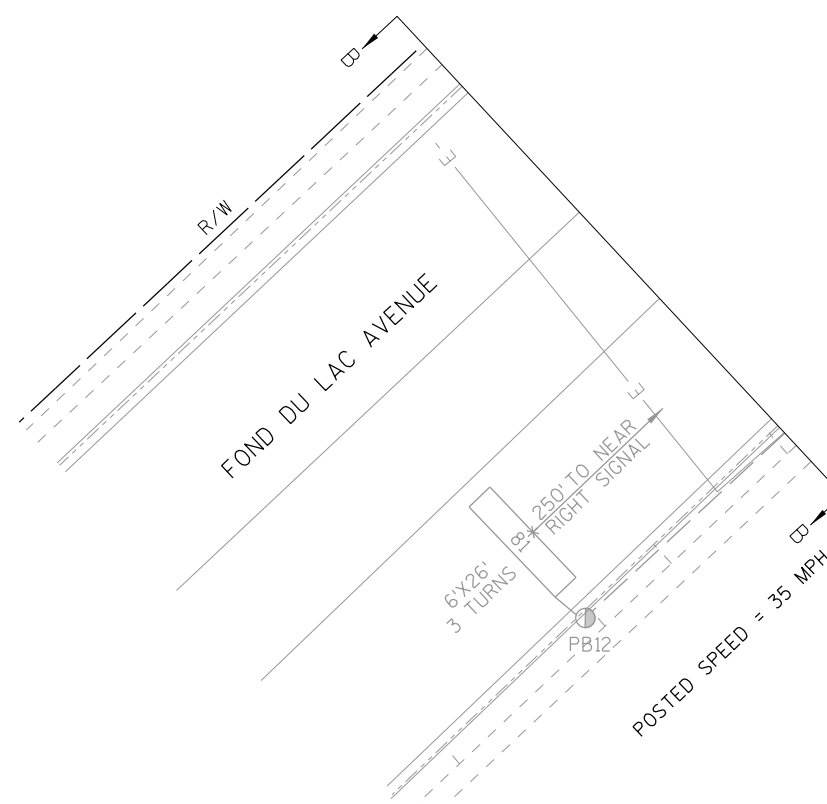
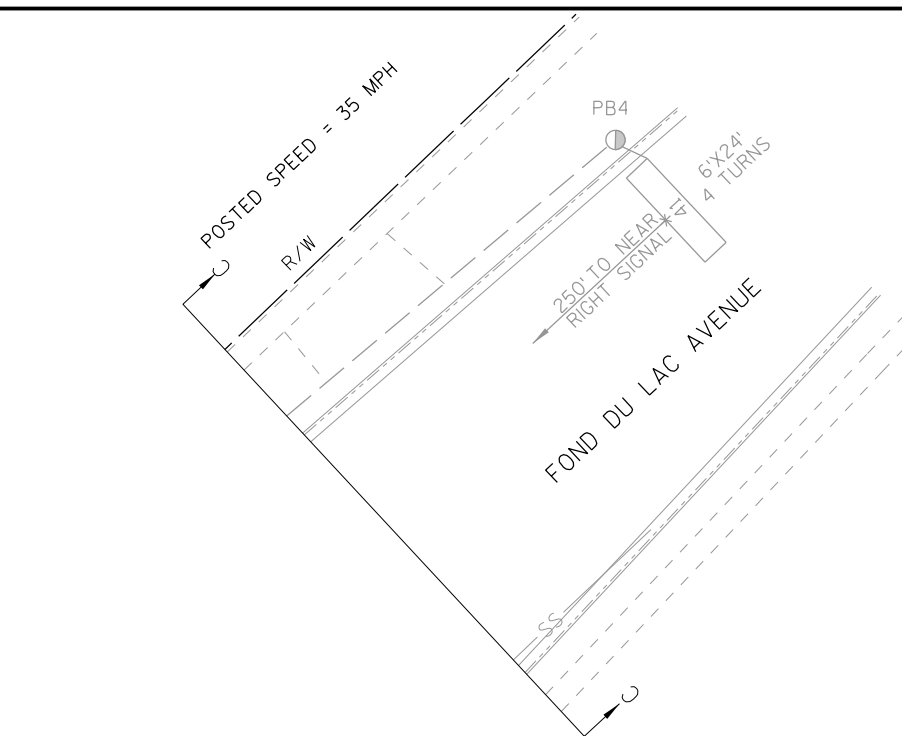
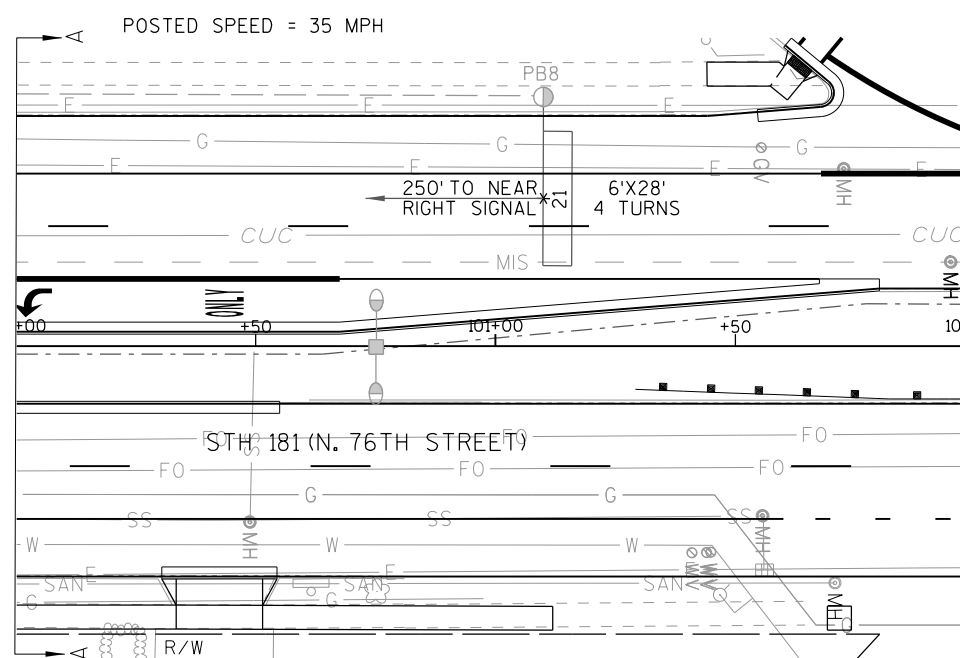
HWY: STH 181

COUNTY: MILWAUKEE

TRAFFIC SIGNAL PLAN

SHEET

E



TRAFFIC CONTROL SIGNAL
STH 181 (N. 76TH STREET) &
FOND DU LAC AVENUE
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1067

REGION CONTACT: ELIZABETH LLOYD-WEIS

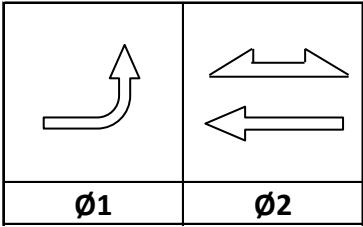
DESIGNED BY:

REVISED BY: GRAEF

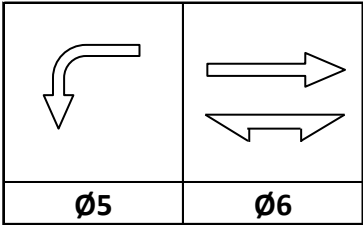
PAGE 2 OF 3

	HEAD NUMBERS	F L A S H
Ø1	2,4	--
Ø2	5,6,7,8	R
Ø3		
Ø4	12,13,14	R
Ø5	6,8	--
Ø6	1,2,3,4	R
Ø7		
Ø8	9,10,11	R
Ø2P	17,18	--
Ø4P	15,16	--
Ø6P	21,22	--
Ø8P	19,20	--
OLA	--	--
OLB	--	--
OLC	--	--
OLD	--	--

RING 1



RING 2



BARRIER



CONTROLLER LOGIC

PHASE NUMBER	PHASE LOCKING	DUAL ENTRY W / Ø	PHASE RECALL	PHASE ACTIVE
1		6		X
2	X	6	MIN.	X
3				
4		8		X
5		2		X
6	X	2	MIN.	X
7				
8		4		X

TYPE OF INTERCONNECT/COMMUNICATION	
NONE	
CLOSED LOOP	
TWISTED PAIR	
FIBER OPTIC*	
FIBER OPTIC (ETHERNET)	X
RADIO	
CELL MODEM	

TYPE OF COORDINATION	
NONE	
TBC	X
TRAFFIC RESPONSIVE	
ADAPTIVE	
*LOCATION OF MASTER	
CONTROLLER NO:	S-
SIGNAL SYSTEM NO:	SS- 0018

TYPE OF LIGHTING	
BY OTHER AGENCY	
IN TRAFFIC CABINET	X
IN SEPARATE DOT LIGHTING CABINET	

DETECTOR LOGIC

DETECTOR NUMBER	AMPLIFIER CHANNEL	DETECTOR OPERATION			PHASE CALLED	PHASE EXTENDED	DETECTOR DISCONNECT PHASE	CALLING DELAY	EXTENSION STRETCH	SIZE	NUMBER OF TURNS
		CALLS AND EXTENDS	CALLS ONLY	EXTENDS ONLY							
11	1	X			1	1				6'x20'	3
12	1	X			1	1				6'x20'	3
21	2	X			2	2				6'x28'	4
41	3			X		4			X	6'x24'	4
42	4	X			4	4		X		6'x30'	3
43	5	X			4	4		X		6'x20'	3
44	5	X			4	4		X		6'x20'	3
45	6	X			4	4				6'x20'	3
46	6	X			4	4				6'x20'	3
51	7	X			5	5				6'x20'	3
52	7	X			5	5				6'x20'	3
61	8	X			6	6				6'x28'	3
81	9			X		8			X	6'x26'	3
82	10	X			8	8		X		6'x30'	3
83	11	X			8	8		X		6'x20'	3
84	11	X			8	8		X		6'x20'	3
85	12	X			8	8				6'x20'	3
86	12	X			8	8				6'x20'	3

TYPE OF PRE-EMPT	
NONE	X
RAILROAD	
EMERGENCY VEHICLE	
GTT	
TOMAR	
HARDWIRE	
OTHER	
LIFT BRIDGE	
QUEUE DETECTION	

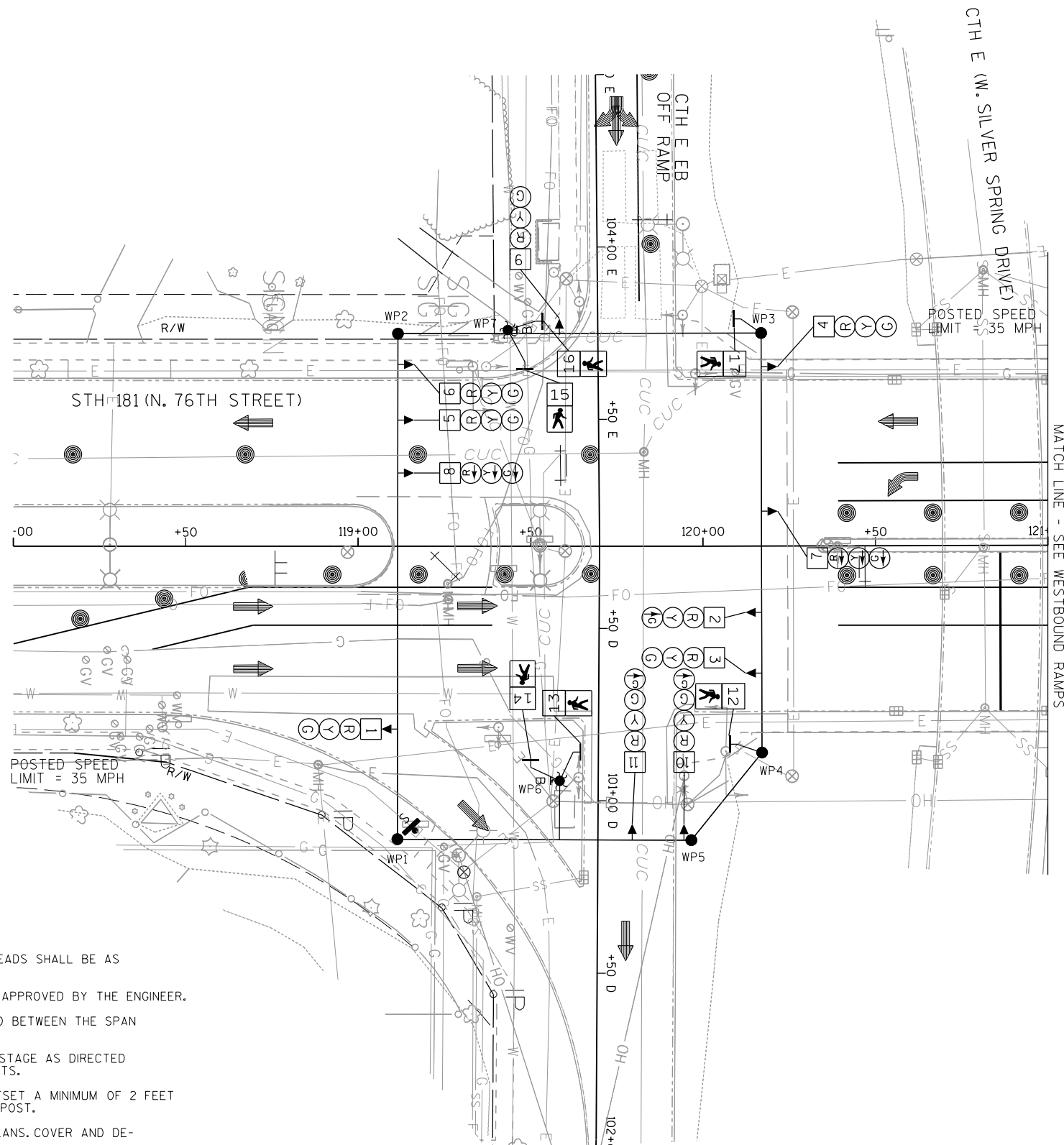
STH 181 (N. 76TH STREET) & FOND DU LAC AVENUE	
CITY OF MILWAUKEE	
MILWAUKEE COUNTY	
SIGNAL NO: S40-1167	CABINET TYPE: TS1
CONTROLLER TYPE: EPAC	
DATE: 4/16	PAGE NO. 3 OF 3

LEGEND

- WORK AREA
- SIGNAL HEAD, OVERHEAD MOUNT
- CLASS 4 WOOD POLE
- 4X4 WOOD POST OR SKID
- CABLE - OVERHEAD
- PEDESTRIAN HEAD
- SIGNAL HEAD NUMBER
- RED CIRCULAR INDICATOR
- YELLOW CIRCULAR INDICATOR
- GREEN CIRCULAR INDICATOR
- RED ARROW
- YELLOW ARROW
- GREEN ARROW
- WALK/DON'T WALK INDICATOR 16"
(COUNTDOWN TIMER)
- PUSH BUTTON
- STOP SIGN

TRAFFIC SIGNAL HEAD TO BE COVERED AND DE-ENERGIZED

NOTE: ALL LENSES ARE 12-INCH



SUMMARY OF TEMPORARY SIGNAL QUANTITIES
INTERSECTION OF STH 181 & CTH E EB RAMP

QUANTITY	UNIT	DESCRIPTION
2	EACH	4X4 WOOD POST OR SKID
5	EACH	CLASS 4 WOOD POLE
492	FEET	SPAN WIRE
2	EACH	PUSH BUTTONS

CONSTRUCTION NOTES:

1. FINAL LOCATION OF SIGNAL POLES, SIGNAL CABINET AND HEADS SHALL BE AS DIRECTED BY THE ENGINEER.
2. GUYING OF POLES IS REQUIRED AND LOCATIONS SHALL BE APPROVED BY THE ENGINEER.
3. ALL NEAR RIGHT TRAFFIC SIGNAL HEADS SHALL BE PLACED BETWEEN THE SPAN WIRE AND TETHER WIRE.
4. ADJUST TEMPORARY SIGNALS WITHIN EACH CONSTRUCTION STAGE AS DIRECTED BY THE ENGINEER TO MAINTAIN MUTCD SIGNAL REQUIREMENTS.
5. POLES AND POSTS INSTALLED BEHIND CURB SHALL BE OFFSET A MINIMUM OF 2 FEET FROM THE FACE OF CURB TO THE SIDE OF THE POLE OR POST.
6. MAINTAINING CROSSWALK ACCESS AS SHOWN IN STAGING PLANS. COVER AND DE-ENERGIZE PEDESTRIAN HEADS WHEN NOT IN USE.
7. TEMPORARY LIGHTING TO BE PROVIDED BY THE CITY OF MILWAUKEE.

TRAFFIC CONTROL SIGNAL
STH 181(N. 76TH STREET) &
CTH E (W. SILVER SPRING DRIVE)
EASTBOUND RAMP
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1126

REGION CONTACT: ELIZABETH LLOYD WEIS

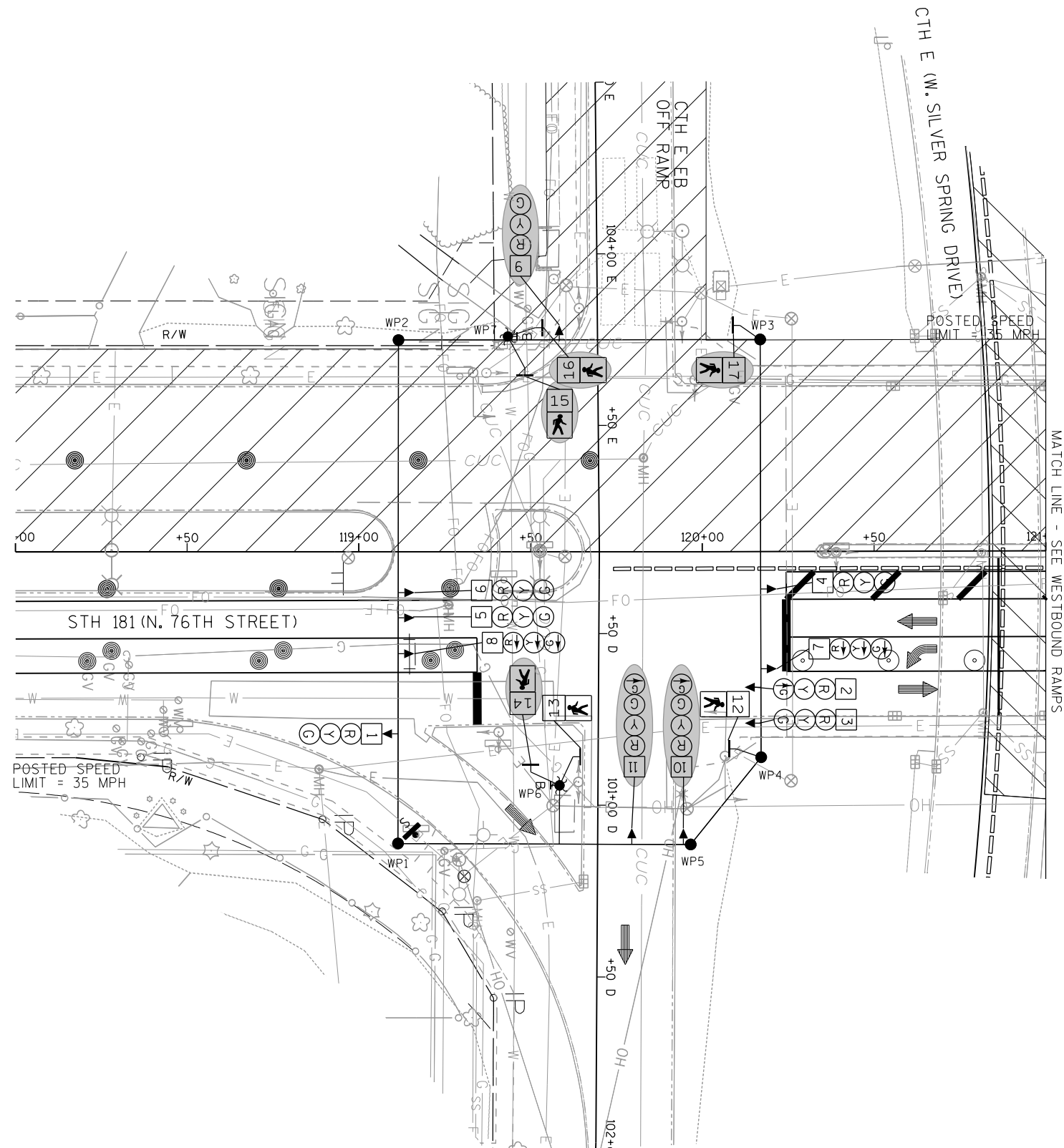
DESIGNED BY: GRAEF

REVISED BY:

PAGE 1 OF 5

LEGEND

- WORK AREA
- SIGNAL HEAD, OVERHEAD MOUNT
- CLASS 4 WOOD POLE
- 4X4 WOOD POST OR SKID
- CABLE - OVERHEAD
- PEDESTRIAN HEAD
- SIGNAL HEAD NUMBER
- RED CIRCULAR INDICATOR
- YELLOW CIRCULAR INDICATOR
- GREEN CIRCULAR INDICATOR
- RED ARROW
- YELLOW ARROW
- GREEN ARROW
- WALK/DON'T WALK INDICATOR 16"
(COUNTDOWN TIMER)
- PUSH BUTTON
- STOP SIGN
- TRAFFIC SIGNAL HEAD TO BE COVERED AND DE-ENERGIZED
- NOTE: ALL LENSES ARE 12-INCH



TRAFFIC CONTROL SIGNAL
STH 181 (N. 76TH STREET) &
CTH E (W. SILVER SPRING DRIVE)
EASTBOUND RAMP
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1126

REGION CONTACT: ELIZABETH LLOYD WEIS

DESIGNED BY: GRAEF

REVISED BY:

PAGE 2 OF 5

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

TEMPORARY TRAFFIC SIGNAL PLAN - STAGE 2

SHEET

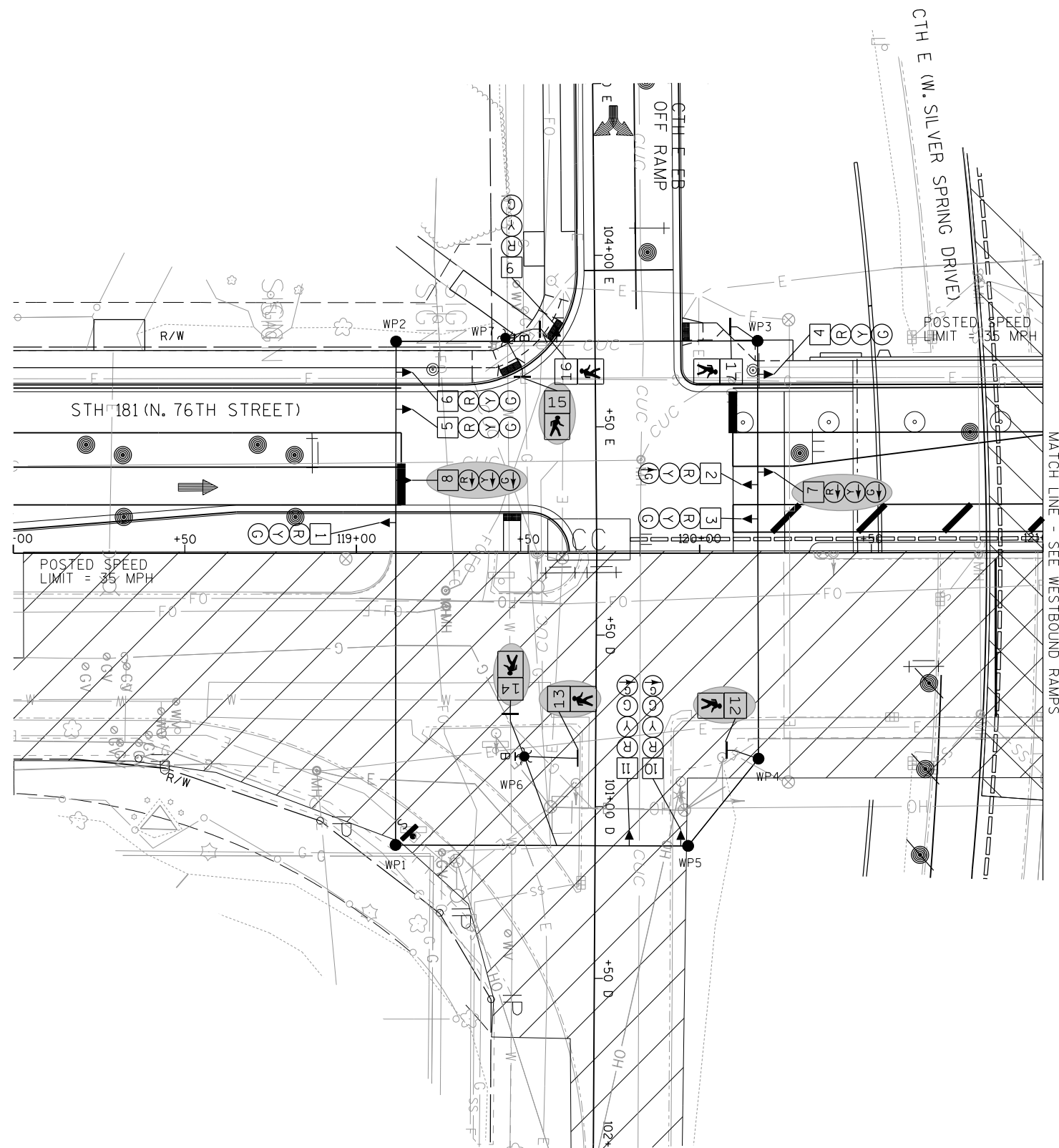
E

LEGEND

- WORK AREA
- SIGNAL HEAD, OVERHEAD MOUNT
- CLASS 4 WOOD POLE
- 4X4 WOOD POST OR SKID
- CABLE - OVERHEAD
- PEDESTRIAN HEAD
- SIGNAL HEAD NUMBER
- RED CIRCULAR INDICATOR
- YELLOW CIRCULAR INDICATOR
- GREEN CIRCULAR INDICATOR
- RED ARROW
- YELLOW ARROW
- GREEN ARROW
- WALK/DON'T WALK INDICATOR 16"
(COUNTDOWN TIMER)
- PUSH BUTTON
- STOP SIGN

TRAFFIC SIGNAL HEAD TO BE
COVERED AND DE-ENERGIZED

NOTE: ALL LENSES ARE 12-INCH



TRAFFIC CONTROL SIGNAL
STH 181 (N. 76TH STREET) &
CTH E (W. SILVER SPRING DRIVE)
EASTBOUND RAMP
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1126

REGION CONTACT: ELIZABETH LLOYD WEIS

DESIGNED BY: GRAEF

REVISED BY:

PAGE 3 OF 5

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

TEMPORARY TRAFFIC SIGNAL PLAN - STAGE 3

SHEET

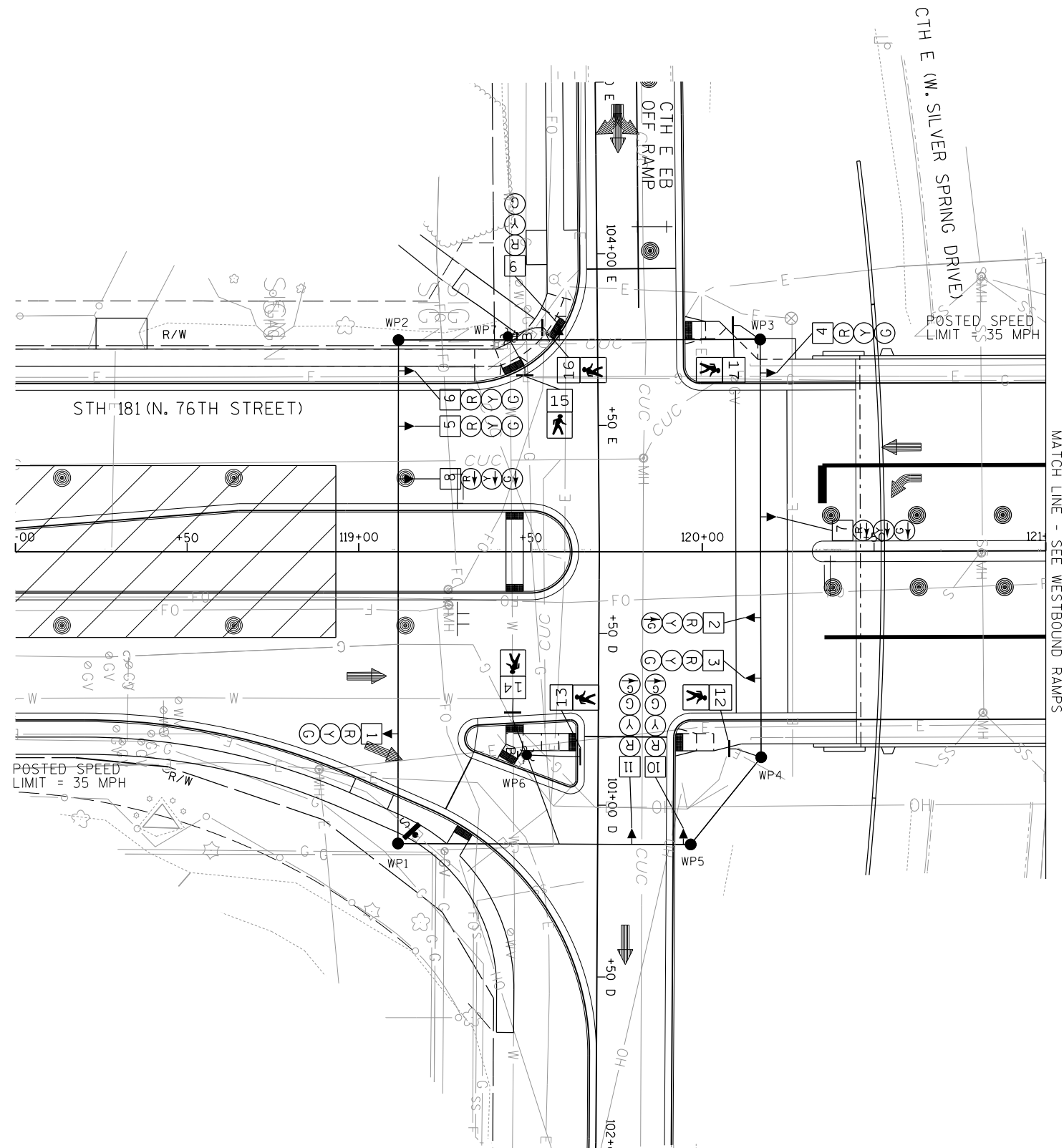
E

LEGEND

- WORK AREA
- SIGNAL HEAD, OVERHEAD MOUNT
- CLASS 4 WOOD POLE
- 4X4 WOOD POST OR SKID
- CABLE - OVERHEAD
- PEDESTRIAN HEAD
- SIGNAL HEAD NUMBER
- RED CIRCULAR INDICATOR
- YELLOW CIRCULAR INDICATOR
- GREEN CIRCULAR INDICATOR
- RED ARROW
- YELLOW ARROW
- GREEN ARROW
- WALK/DON'T WALK INDICATOR 16"
(COUNTDOWN TIMER)
- PUSH BUTTON
- STOP SIGN

TRAFFIC SIGNAL HEAD TO BE
COVERED AND DE-ENERGIZED

NOTE: ALL LENSES ARE 12-INCH



TRAFFIC CONTROL SIGNAL
STH 181 (N. 76TH STREET) &
CTH E (W. SILVER SPRING DRIVE)
EASTBOUND RAMP
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1126

REGION CONTACT: ELIZABETH LLOYD WEIS

DESIGNED BY: GRAEF

REVISED BY:

PAGE 4 OF 5

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

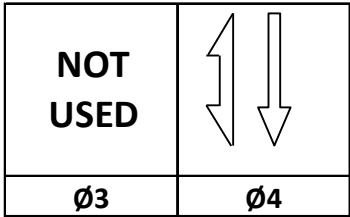
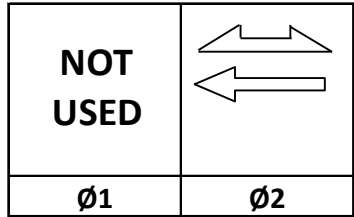
TEMPORARY TRAFFIC SIGNAL PLAN - STAGE 4

SHEET

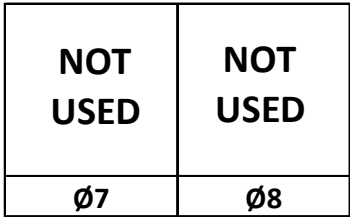
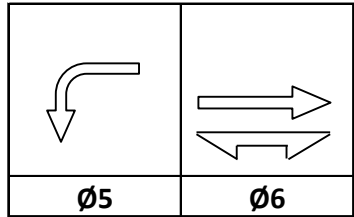
E

	HEAD NUMBERS	F L A S H
Ø1		
Ø2	4,5,6	R
Ø3		
Ø4	9,10,11	R
Ø5	7,8	R
Ø6	1,2,3	R
Ø7		
Ø8		
Ø2P	16,17	
Ø4P	14,15	
Ø6P	12,13	
Ø8P		
OLA		
OLB		
OLC		
OLD		

RING 1



RING 2



BARRIER



CONTROLLER LOGIC

PHASE NUMBER	PHASE LOCKING	DUAL ENTRY W / Ø	PHASE RECALL	PHASE ACTIVE
1				
2	X	6	MAX	X
3				
4			MAX	X
5		2	MAX	X
6	X	2	MAX	X
7				
8				

TYPE OF INTERCONNECT/COMMUNICATION	
NONE	X
CLOSED LOOP	
TWISTED PAIR	
FIBER OPTIC*	
FIBER OPTIC (ETHERNET)	
RADIO	
CELL MODEM	

TYPE OF COORDINATION	
NONE	
TBC	X
TRAFFIC RESPONSIVE	
ADAPTIVE	
*LOCATION OF MASTER CONTROLLER NO: S-	
SIGNAL SYSTEM NO: SS-	

TYPE OF LIGHTING	
BY OTHER AGENCY	X
IN TRAFFIC CABINET	
IN SEPARATE DOT LIGHTING CABINET	

TYPE OF PRE-EMPT	
NONE	X
RAILROAD	
EMERGENCY VEHICLE	
GTT	
TOMAR	
HARDWIRE	
OTHER	
LIFT BRIDGE	
QUEUE DETECTION	

GENERAL NOTES:

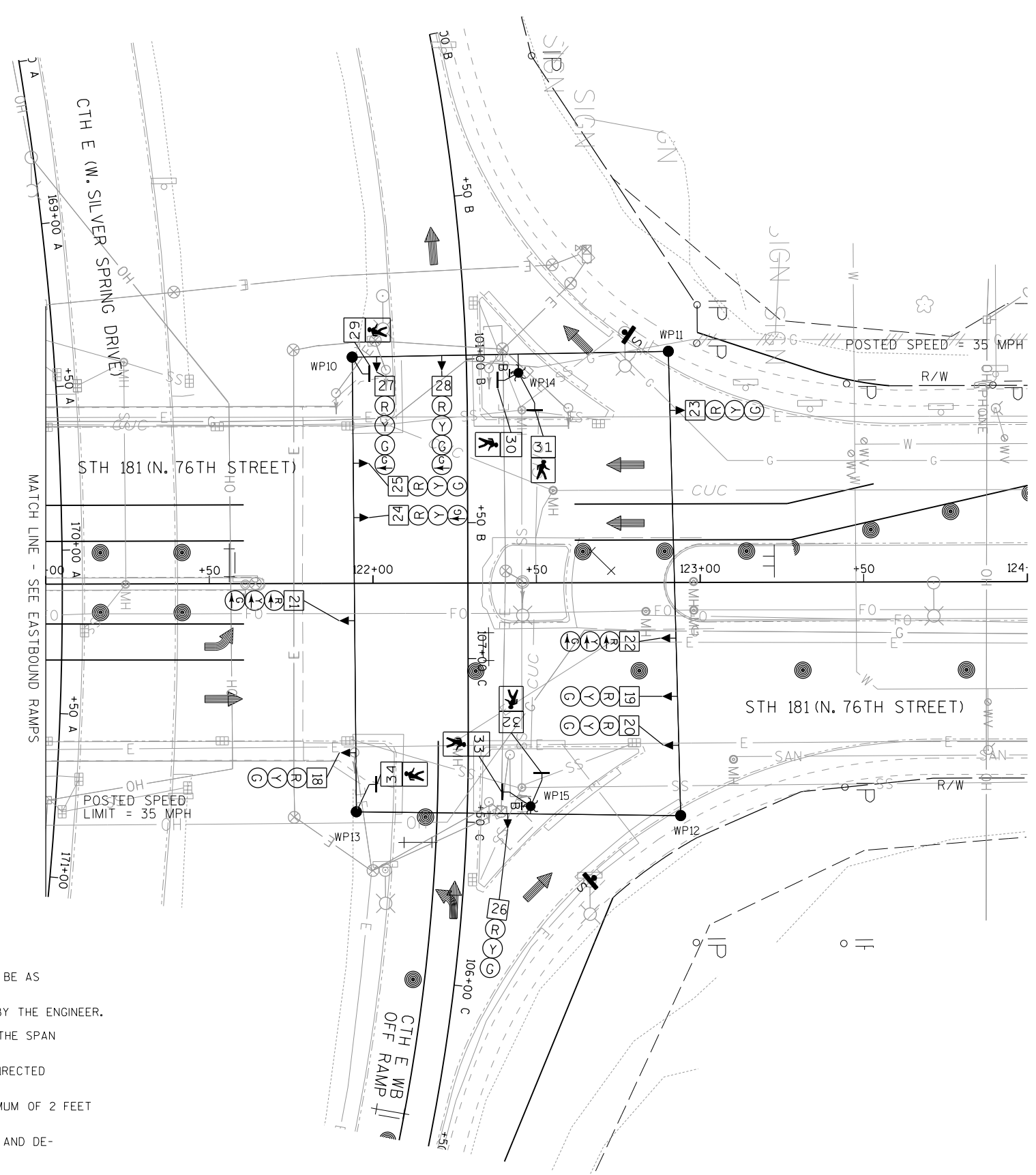
1. ANY ACTUATED PHASE FOR WHICH THERE IS NO CALL SHALL BE SKIPPED.
2. OMIT PHASE 4, PED PHASE 2 & PED PHASE 4 DURING STAGE 2.
3. OMIT PHASE 5, PED PHASE 4 & PED PHASE 6 DURING STAGE 3.

STH 181 & CTH E EASTBOUND RAMPS	
CITY OF MILWAUKEE	
MILWAUKEE COUNTY	
SIGNAL NO: S40-1126	CABINET TYPE: TEMP
CONTROLLER TYPE: TEMP	
DATE: 4/16	PAGE NO. 5 OF 5

LEGEND

- WORK AREA
- SIGNAL HEAD, OVERHEAD MOUNT
- CLASS 4 WOOD POLE
- 4X4 WOOD POST OR SKID
- CABLE - OVERHEAD
- PEDESTRIAN HEAD
- SIGNAL HEAD NUMBER
- RED CIRCULAR INDICATOR
- YELLOW CIRCULAR INDICATOR
- GREEN CIRCULAR INDICATOR
- RED ARROW
- YELLOW ARROW
- GREEN ARROW
- WALK/DON'T WALK INDICATOR 16" (COUNTDOWN TIMER)
- PUSH BUTTON
- STOP SIGN
- TRAFFIC SIGNAL HEAD TO BE COVERED AND DE-ENERGIZED

NOTE: ALL LENSES ARE 12-INCH



SUMMARY OF TEMPORARY SIGNAL QUANTITIES
INTERSECTION OF STH 181 & CTH E WB RAMP

QUANTITY	UNIT	DESCRIPTION
2	EACH	4X4 WOOD POST OR SKID
4	EACH	CLASS 4 WOOD POLE
477	FEET	SPAN WIRE
2	EACH	PUSH BUTTONS

- CONSTRUCTION NOTES:
1. FINAL LOCATION OF SIGNAL POLES, SIGNAL CABINET AND HEADS SHALL BE AS DIRECTED BY THE ENGINEER.
 2. GUYING OF POLES IS REQUIRED AND LOCATIONS SHALL BE APPROVED BY THE ENGINEER.
 3. ALL NEAR RIGHT TRAFFIC SIGNAL HEADS SHALL BE PLACED BETWEEN THE SPAN WIRE AND TETHER WIRE.
 4. ADJUST TEMPORARY SIGNALS WITHIN EACH CONSTRUCTION STAGE AS DIRECTED BY THE ENGINEER TO MAINTAIN MUTCD SIGNAL REQUIREMENTS.
 5. POLES AND POSTS INSTALLED BEHIND CURB SHALL BE OFFSET A MINIMUM OF 2 FEET FROM THE FACE OF CURB TO THE SIDE OF THE POLE OR POST.
 6. MAINTAINING CROSSWALK ACCESS AS SHOWN IN STAGING PLANS. COVER AND DE-ENERGIZE PEDESTRIAN HEADS WHEN NOT IN USE.
 7. TEMPORARY LIGHTING TO BE PROVIDED BY THE CITY OF MILWAUKEE.

TRAFFIC CONTROL SIGNAL

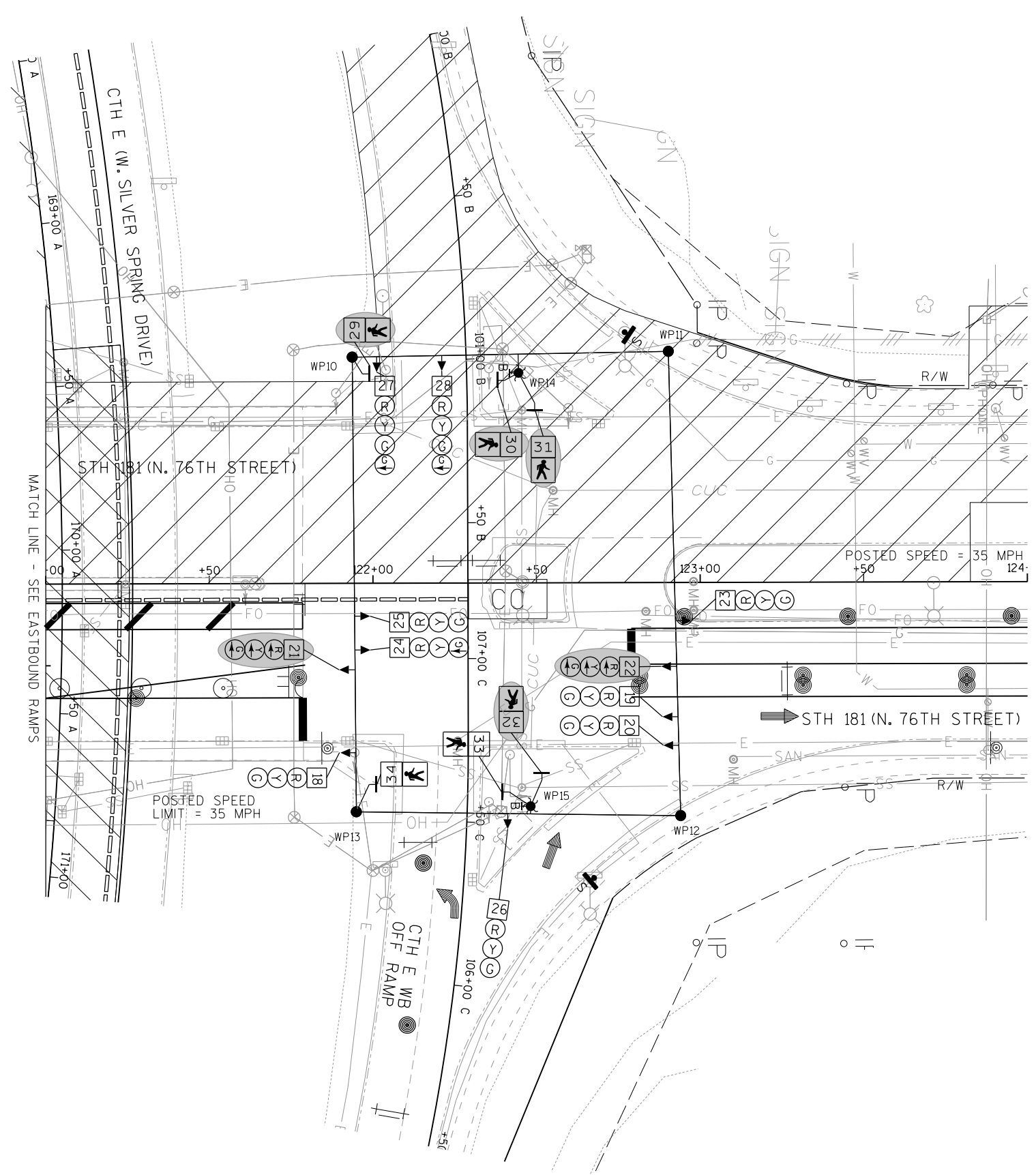
STH 181 (N. 76TH STREET) &
CTH E (W. SILVER SPRING DRIVE)
WESTBOUND RAMP
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1126

REGION CONTACT: ELIZABETH LLOYD WEIS
DESIGNED BY: GRAEF
REVISED BY:

PAGE 1 OF 5

- LEGEND
- WORK AREA
 - SIGNAL HEAD, OVERHEAD MOUNT
 - CLASS 4 WOOD POLE
 - 4X4 WOOD POST OR SKID
 - CABLE - OVERHEAD
 - PEDESTRIAN HEAD
 - SIGNAL HEAD NUMBER
 - RED CIRCULAR INDICATOR
 - YELLOW CIRCULAR INDICATOR
 - GREEN CIRCULAR INDICATOR
 - RED ARROW
 - YELLOW ARROW
 - GREEN ARROW
 - WALK/DON'T WALK INDICATOR 16" (COUNTDOWN TIMER)
 - PUSH BUTTON
 - STOP SIGN
 - TRAFFIC SIGNAL HEAD TO BE COVERED AND DE-ENERGIZED
- NOTE: ALL LENSES ARE 12-INCH



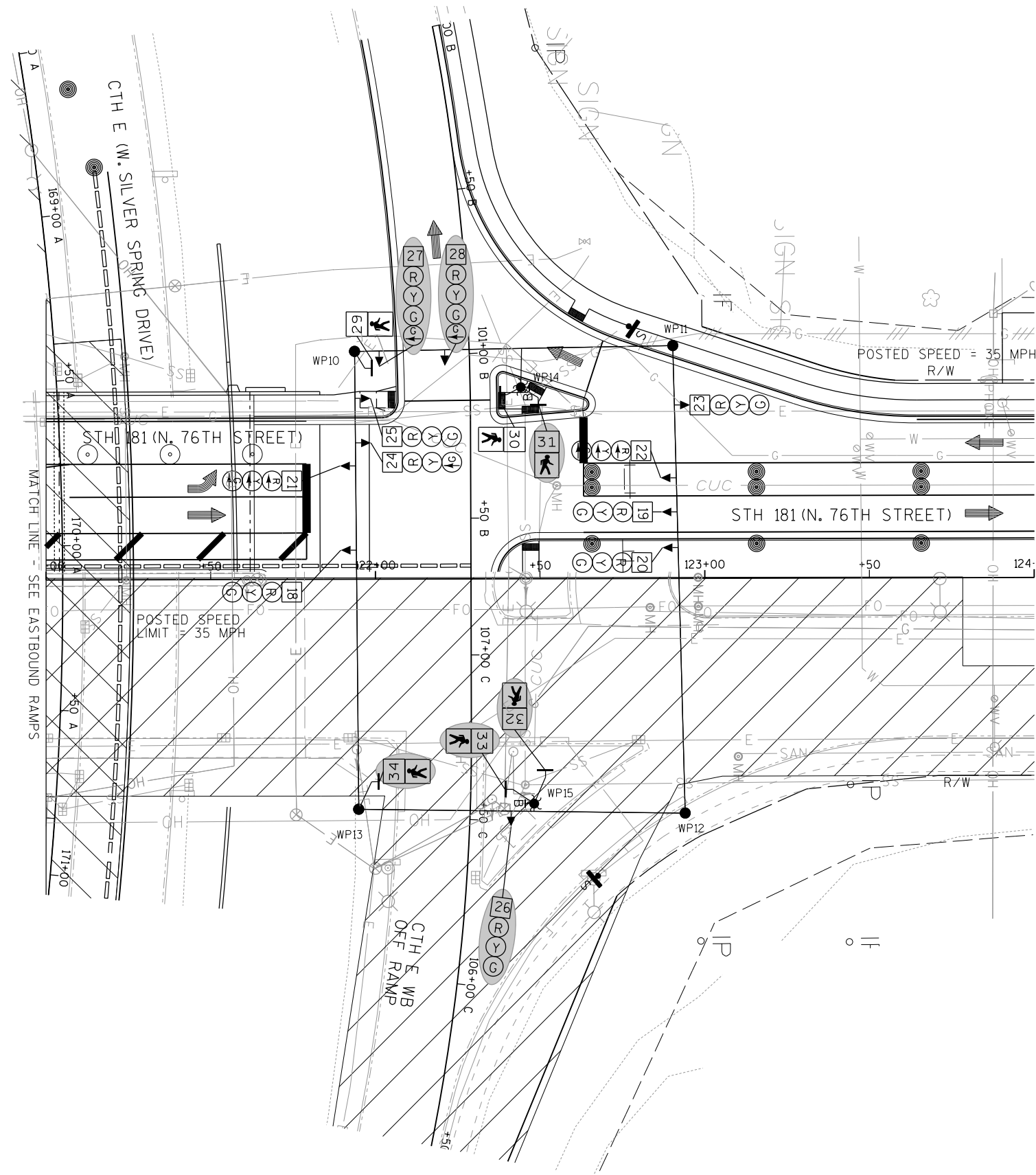
TRAFFIC CONTROL SIGNAL
STH 181 (N. 76TH STREET) & CTH E (W. SILVER SPRING DRIVE) WESTBOUND RAMP CITY OF MILWAUKEE MILWAUKEE COUNTY
SIGNAL NO. S40-1126
REGION CONTACT: ELIZABETH LLOYD WEIS DESIGNED BY: GRAEF REVISED BY:
PAGE 2 OF 5

LEGEND

- WORK AREA
- SIGNAL HEAD, OVERHEAD MOUNT
- CLASS 4 WOOD POLE
- 4X4 WOOD POST OR SKID
- CABLE - OVERHEAD
- PEDESTRIAN HEAD
- SIGNAL HEAD NUMBER
- RED CIRCULAR INDICATOR
- YELLOW CIRCULAR INDICATOR
- GREEN CIRCULAR INDICATOR
- RED ARROW
- YELLOW ARROW
- GREEN ARROW
- WALK/DON'T WALK INDICATOR 16"
(COUNTDOWN TIMER)
- PUSH BUTTON
- STOP SIGN

TRAFFIC SIGNAL HEAD TO BE
COVERED AND DE-ENERGIZED

NOTE: ALL LENSES ARE 12-INCH



TRAFFIC CONTROL SIGNAL
STH 181 (N. 76TH STREET) &
CTH E (W. SILVER SPRING DRIVE)
WESTBOUND RAMP
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1126

REGION CONTACT: ELIZABETH LLOYD WEIS

DESIGNED BY: GRAEF

REVISED BY:

PAGE 3 OF 5

PROJECT NO: 2140-13-70

HWY: STH 181

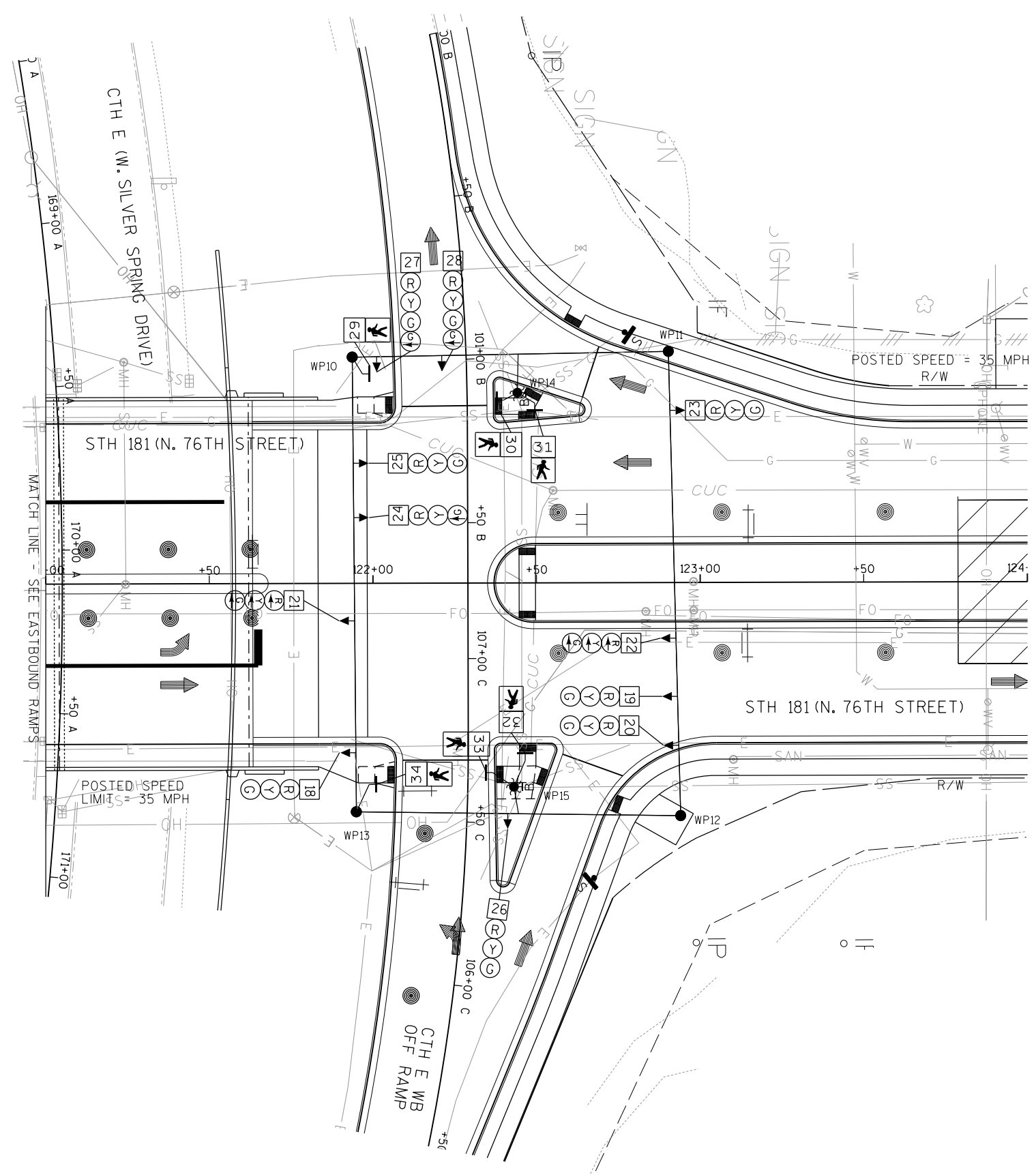
COUNTY: MILWAUKEE

TEMPORARY TRAFFIC SIGNAL PLAN - STAGE 3

SHEET

E

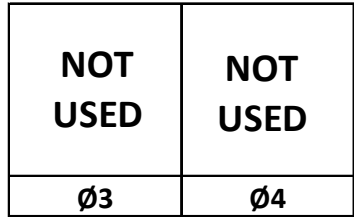
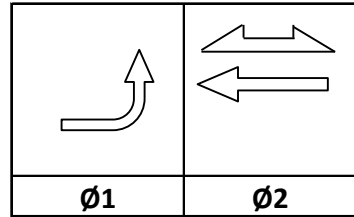
- LEGEND
- WORK AREA
 - SIGNAL HEAD, OVERHEAD MOUNT
 - CLASS 4 WOOD POLE
 - 4X4 WOOD POST OR SKID
 - CABLE - OVERHEAD
 - PEDESTRIAN HEAD
 - SIGNAL HEAD NUMBER
 - RED CIRCULAR INDICATOR
 - YELLOW CIRCULAR INDICATOR
 - GREEN CIRCULAR INDICATOR
 - RED ARROW
 - YELLOW ARROW
 - GREEN ARROW
 - WALK/DON'T WALK INDICATOR 16" (COUNTDOWN TIMER)
 - PUSH BUTTON
 - STOP SIGN
 - TRAFFIC SIGNAL HEAD TO BE COVERED AND DE-ENERGIZED
- NOTE: ALL LENSES ARE 12-INCH



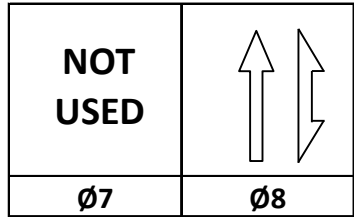
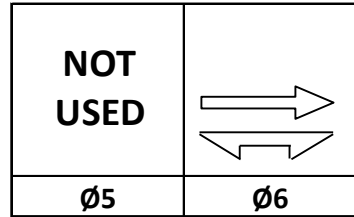
TRAFFIC CONTROL SIGNAL	
STH 181 (N. 76TH STREET) & CTH E (W. SILVER SPRING DRIVE) WESTBOUND RAMP CITY OF MILWAUKEE MILWAUKEE COUNTY	
SIGNAL NO. S40-1126	
REGION CONTACT: ELIZABETH LLOYD WEIS	PAGE 4 OF 5
DESIGNED BY: GRAEF	
REVISED BY:	

	HEAD NUMBERS	F L A S H
Ø1	21,22	R ←
Ø2	23,24,25	R
Ø3		
Ø4		
Ø5		
Ø6	18,19,20	R
Ø7		
Ø8	26,27,28	R
Ø2P	29,30	
Ø4P		
Ø6P	33,34	
Ø8P	31,32	
OLA		
OLB		
OLC		
OLD		

RING 1



RING 2



BARRIER



CONTROLLER LOGIC

PHASE NUMBER	PHASE LOCKING	DUAL ENTRY W / Ø	PHASE RECALL	PHASE ACTIVE
1		6	MAX	X
2	X	6	MAX	X
3				
4				
5				
6	X	2	MAX	X
7				
8			MAX	X

TYPE OF INTERCONNECT/COMMUNICATION	
NONE	X
CLOSED LOOP	
TWISTED PAIR	
FIBER OPTIC*	
FIBER OPTIC (ETHERNET)	
RADIO	
CELL MODEM	

TYPE OF COORDINATION	
NONE	
TBC	X
TRAFFIC RESPONSIVE	
ADAPTIVE	
*LOCATION OF MASTER CONTROLLER NO:	S-
SIGNAL SYSTEM NO:	SS-

TYPE OF LIGHTING	
BY OTHER AGENCY	X
IN TRAFFIC CABINET	
IN SEPARATE DOT LIGHTING CABINET	

TYPE OF PRE-EMPT	
NONE	X
RAILROAD	
EMERGENCY VEHICLE	
GTT	
TOMAR	
HARDWIRE	
OTHER	
LIFT BRIDGE	
QUEUE DETECTION	

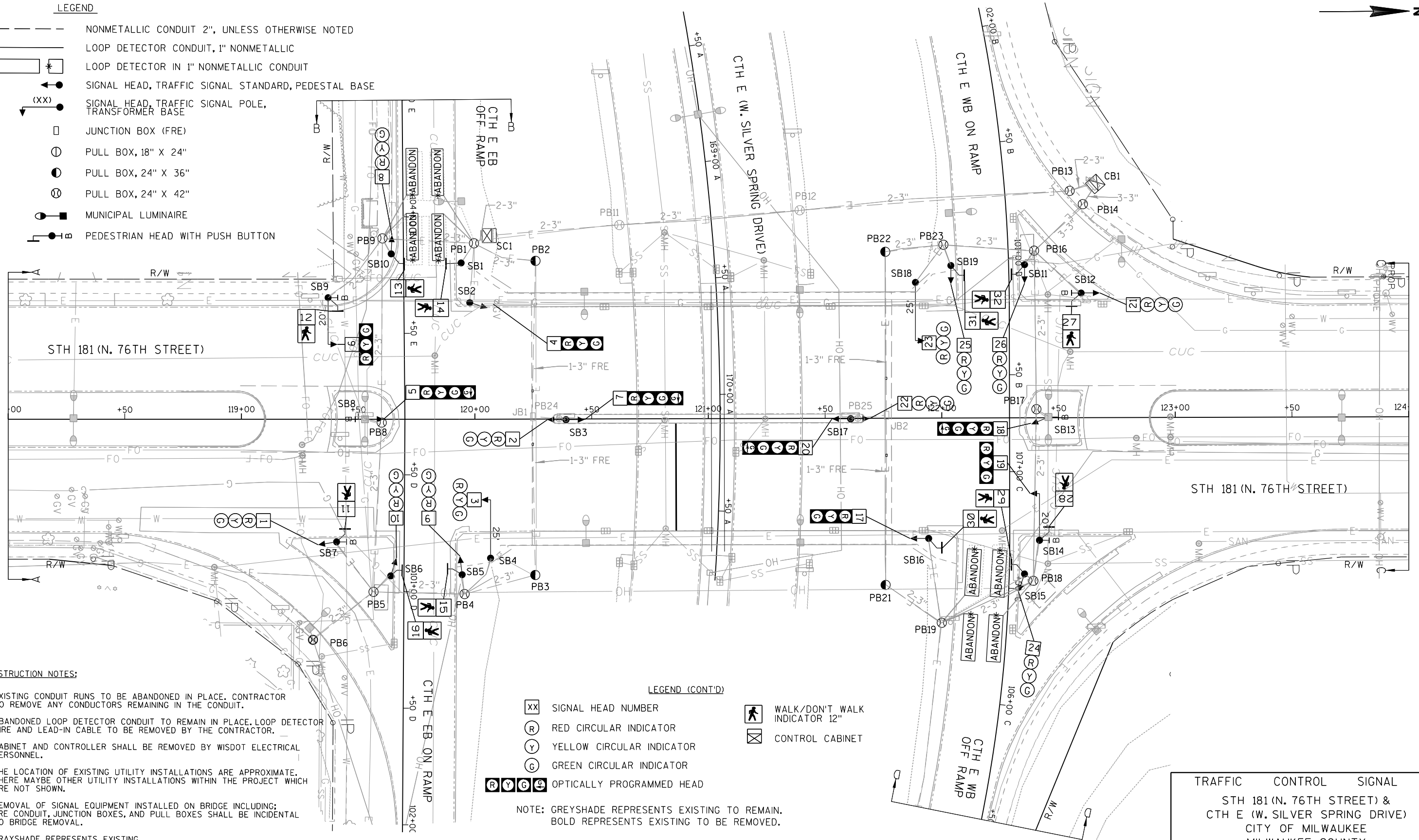
GENERAL NOTES:

1. ANY ACTUATED PHASE FOR WHICH THERE IS NO CALL SHALL BE SKIPPED.
2. OMIT PHASE 1, PED PHASE 2 & PED PHASE 8 DURING STAGE 2.
3. OMIT PHASE 8, PED PHASE 6 & PED PHASE 8 DURING STAGE 3.

STH 181 & CTH E WESTBOUND RAMPS	
CITY OF MILWAUKEE	
MILWAUKEE COUNTY	
SIGNAL NO: S40-1126	CABINET TYPE: TEMP
CONTROLLER TYPE: TEMP	
DATE: 4/16	PAGE NO. 5 OF 5

LEGEND

- NONMETALLIC CONDUIT 2", UNLESS OTHERWISE NOTED
--- LOOP DETECTOR CONDUIT, 1" NONMETALLIC
* [] * LOOP DETECTOR IN 1" NONMETALLIC CONDUIT
● (XX) SIGNAL HEAD, TRAFFIC SIGNAL STANDARD, PEDESTAL BASE
● (XX) SIGNAL HEAD, TRAFFIC SIGNAL POLE, TRANSFORMER BASE
□ JUNCTION BOX (FRE)
○ PULL BOX, 18" X 24"
● PULL BOX, 24" X 36"
○ PULL BOX, 24" X 42"
● MUNICIPAL LUMINAIRE
● PEDESTRIAN HEAD WITH PUSH BUTTON



CONSTRUCTION NOTES:

- EXISTING CONDUIT RUNS TO BE ABANDONED IN PLACE. CONTRACTOR TO REMOVE ANY CONDUCTORS REMAINING IN THE CONDUIT.
- ABANDONED LOOP DETECTOR CONDUIT TO REMAIN IN PLACE. LOOP DETECTOR WIRE AND LEAD-IN CABLE TO BE REMOVED BY THE CONTRACTOR.
- CABINET AND CONTROLLER SHALL BE REMOVED BY WISDOT ELECTRICAL PERSONNEL.
- THE LOCATION OF EXISTING UTILITY INSTALLATIONS ARE APPROXIMATE. THERE MAYBE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT WHICH ARE NOT SHOWN.
- REMOVAL OF SIGNAL EQUIPMENT INSTALLED ON BRIDGE INCLUDING: FRE CONDUIT, JUNCTION BOXES, AND PULL BOXES SHALL BE INCIDENTAL TO BRIDGE REMOVAL.
- GRAYSHADE REPRESENTS EXISTING. BOLD REPRESENTS ITEMS TO BE REMOVED.

LEGEND (CONT'D)

- XX SIGNAL HEAD NUMBER
R RED CIRCULAR INDICATOR
Y YELLOW CIRCULAR INDICATOR
G GREEN CIRCULAR INDICATOR
R Y G OPTICALLY PROGRAMMED HEAD
WALK/DON'T WALK INDICATOR 12"
CONTROL CABINET

NOTE: GREYSHADE REPRESENTS EXISTING TO REMAIN.
BOLD REPRESENTS EXISTING TO BE REMOVED.

TRAFFIC CONTROL SIGNAL
STH 181 (N. 76TH STREET) &
CTH E (W. SILVER SPRING DRIVE)
CITY OF MILWAUKEE
MILWAUKEE COUNTY

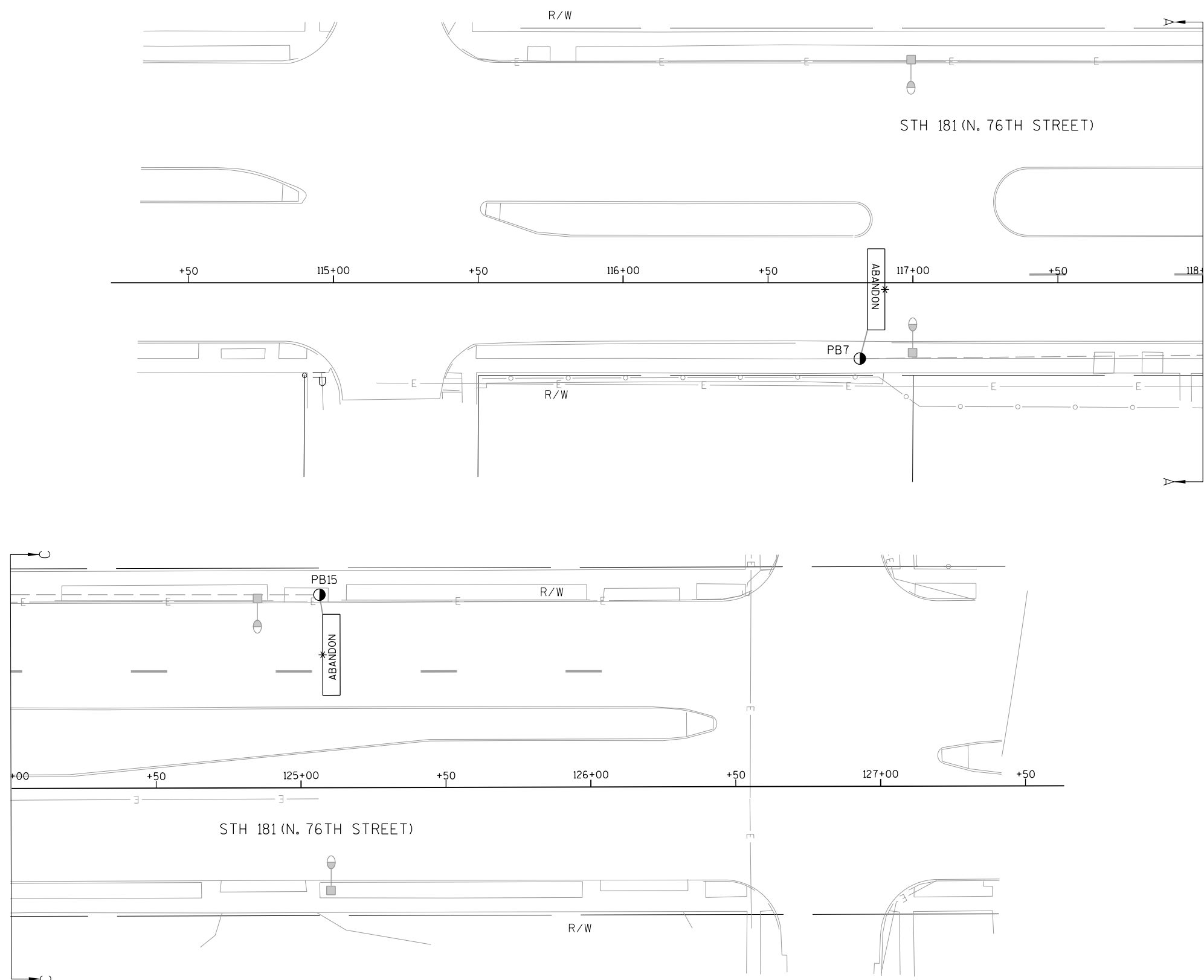
SIGNAL NO. S40-1126

REGION CONTACT: ELIZABETH LLOYD-WEIS

DESIGNED BY: GRAEF

REVISED BY:

PAGE 1 OF 3



TRAFFIC CONTROL SIGNAL
STH 181 (N. 76TH STREET) &
CTH E (W. SILVER SPRING DRIVE)
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1126

REGION CONTACT: ELIZABETH LLOYD-WEIS
DESIGNED BY: GRAEF
REVISED BY:

PAGE 2 OF 3

PROJECT NO: 2140-13-70

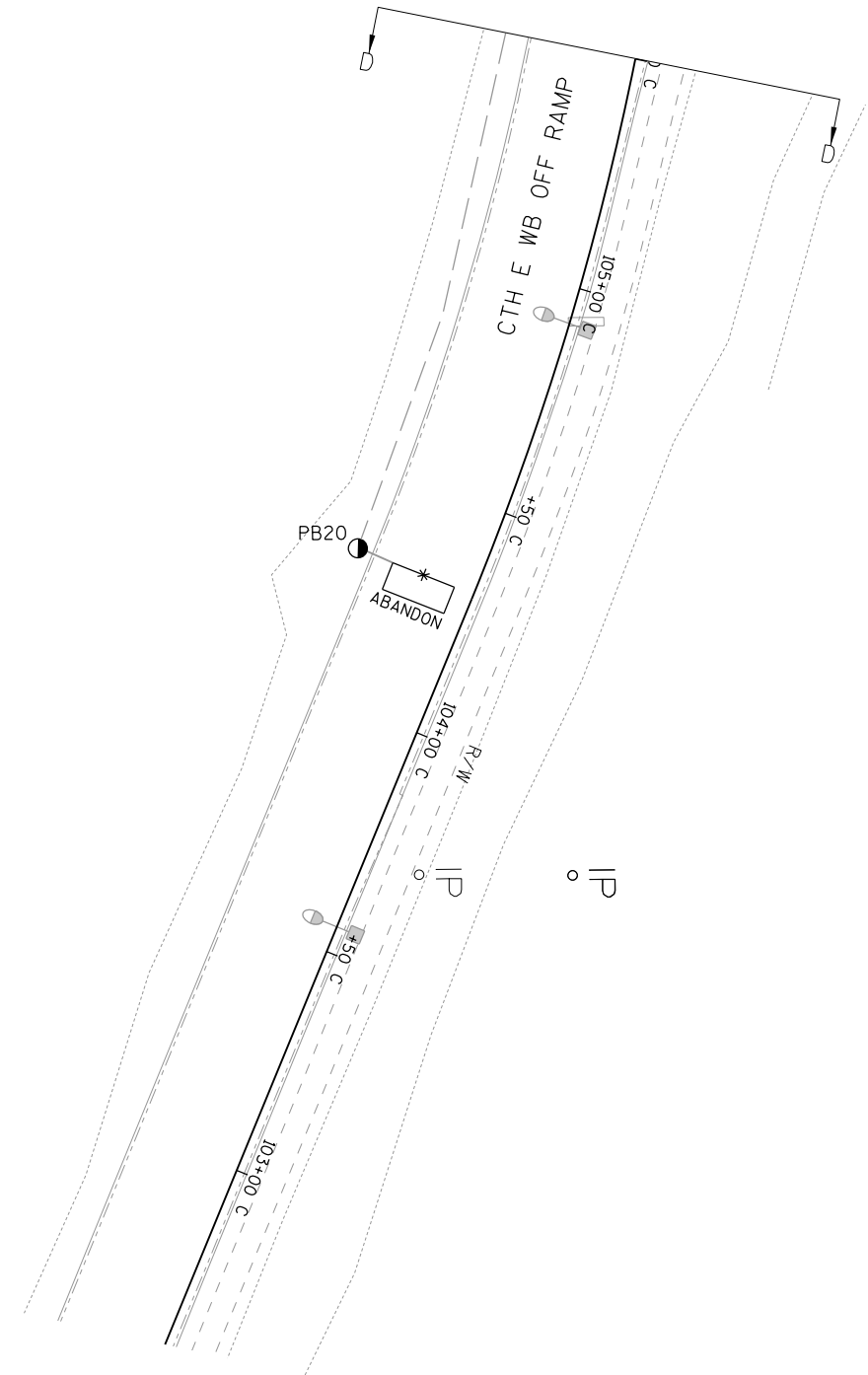
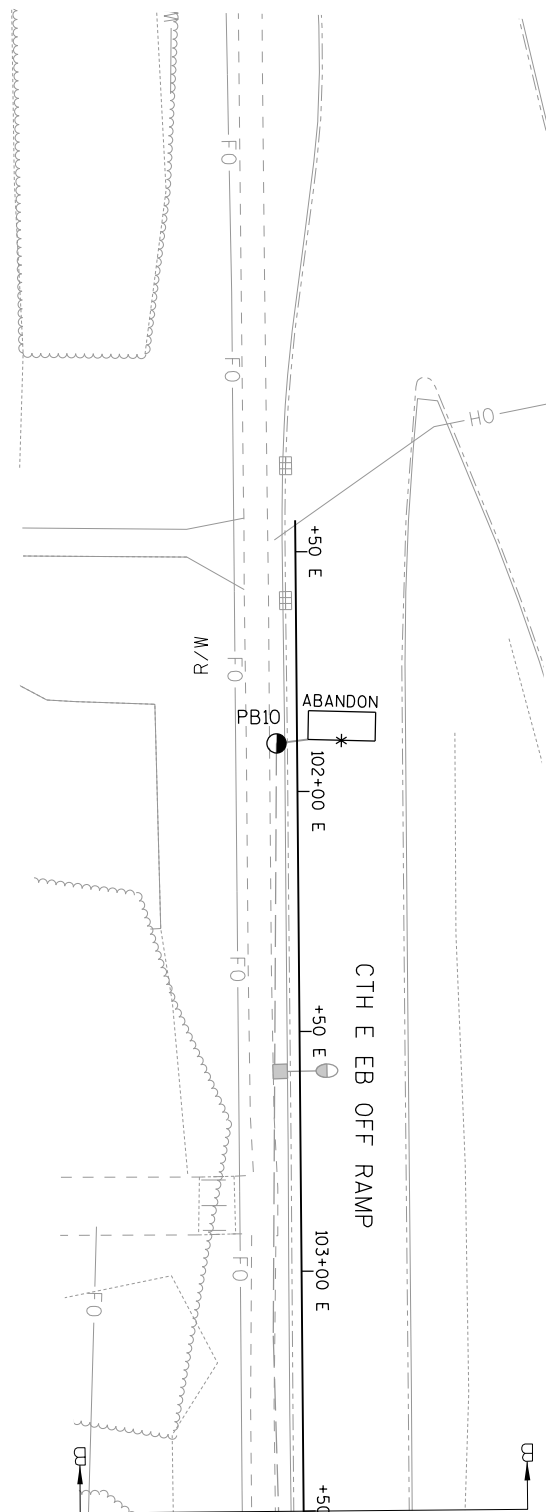
HWY: STH 181

COUNTY: MILWAUKEE

TRAFFIC SIGNAL REMOVAL PLAN

SHEET

E



TRAFFIC CONTROL SIGNAL
STH 181 (N. 76TH STREET) &
CTH E (W. SILVER SPRING DRIVE)
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1126

REGION CONTACT: ELIZABETH LLOYD-WEIS
DESIGNED BY: GRAEF
REVISED BY:

PAGE 3 OF 3

PROJECT NO: 2140-13-70

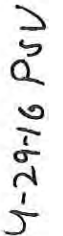
HWY: STH 181

COUNTY: MILWAUKEE

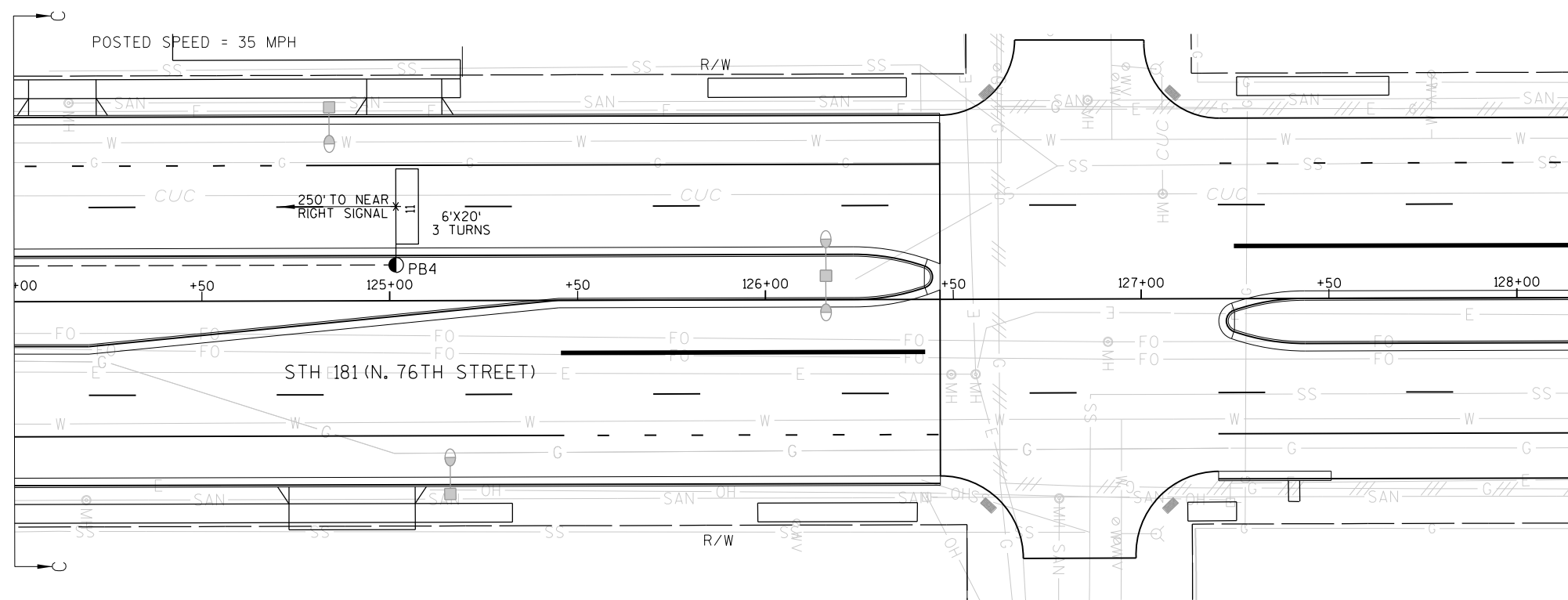
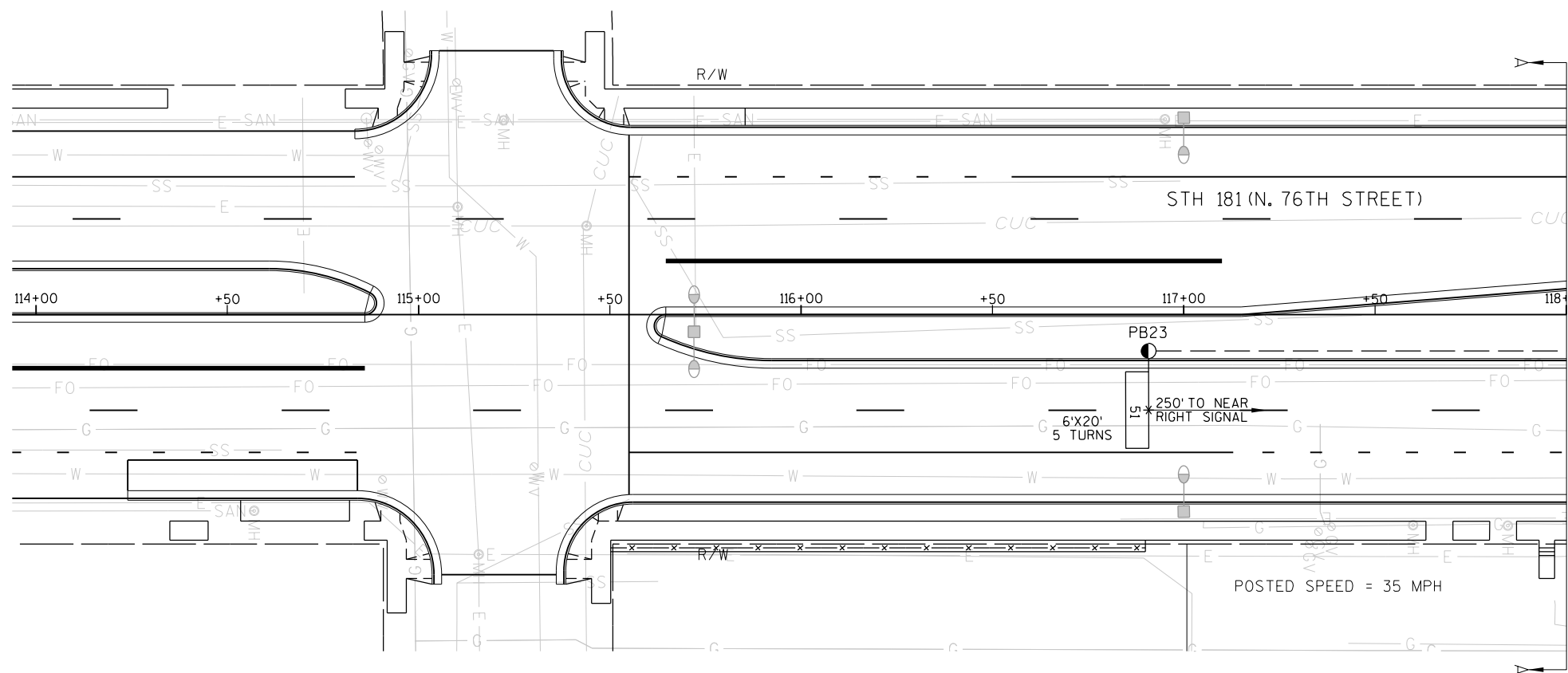
TRAFFIC SIGNAL REMOVAL PLAN

SHEET

E



SHEET		E
-------	--	---

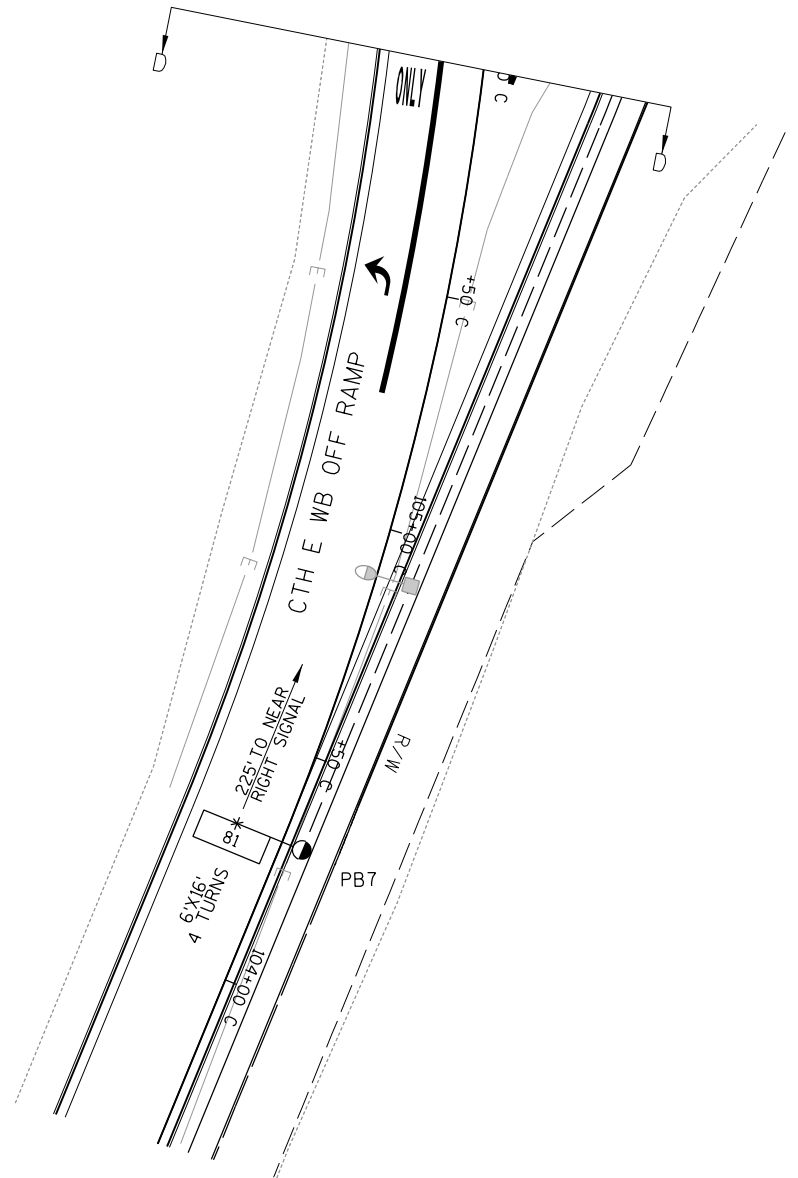
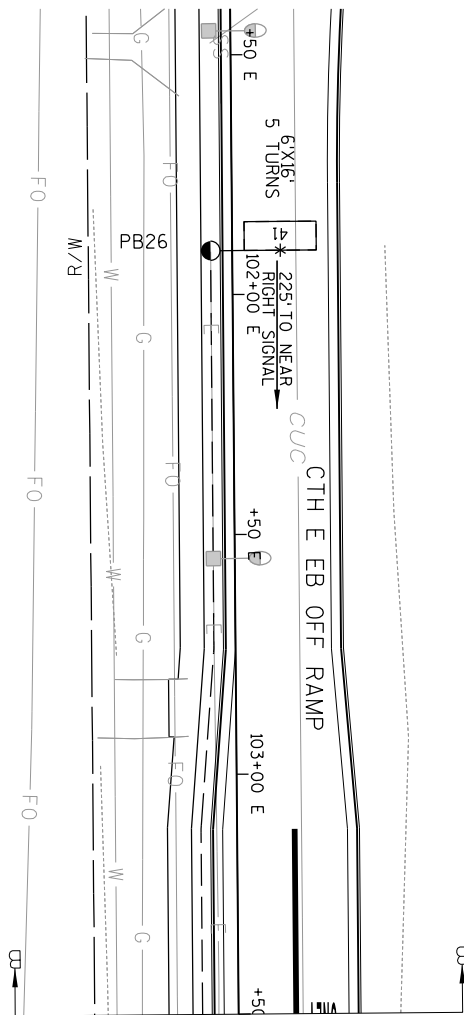


TRAFFIC CONTROL SIGNAL
STH 181 (N. 76TH STREET) &
CTH E (W. SILVER SPRING DRIVE)
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1126

REGION CONTACT: ELIZABETH LLOYD-WEIS
DESIGNED BY: GRAEF
REVISED BY:

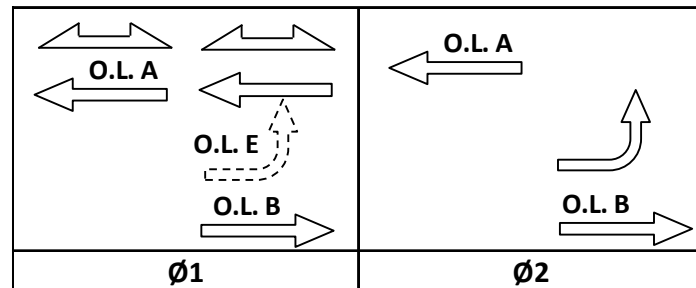
PAGE 2 OF 4



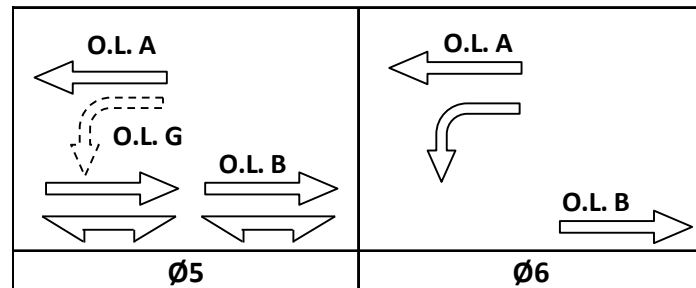
TRAFFIC CONTROL SIGNAL STH 181 (N. 76TH STREET) & CTH E (W. SILVER SPRING DRIVE) CITY OF MILWAUKEE MILWAUKEE COUNTY	
SIGNAL NO. S40-1126	
REGION CONTACT: ELIZABETH LLOYD-WEIS	PAGE 3 OF 4
DESIGNED BY: GRAEF REVISED BY:	

	HEAD NUMBERS	F L A S H
Ø1	24,25,26	R
Ø2	22,23	R
Ø3		
Ø4	9,10,11,12	R, R
Ø5	1,2,3	R
Ø6	7,8	R
Ø7		
Ø8	27,28,29,30	R, R
Ø1P	15,16,31,32	--
Ø4P	13,14	--
Ø5P	17,18,35,36	--
Ø8P	33,34	--
OLA	4,5,6	R
OLB	19,20,21	R
OLE	22,23	--
OLG	7,8	--

RING 1



RING 2



BARRIER

NOT USED

Ø3

Ø4

NOT USED

Ø7

Ø8

CONTROLLER LOGIC

PHASE NUMBER	PHASE LOCKING	DUAL ENTRY W / Ø	PHASE RECALL	PHASE ACTIVE
1	X	5	MIN.	X
2		5		X
3				
4		8		X
5	X	1	MIN.	X
6		1		X
7				
8		4		X

TYPE OF INTERCONNECT/COMMUNICATION	
NONE	
CLOSED LOOP	
TWISTED PAIR	
FIBER OPTIC*	
FIBER OPTIC (ETHERNET)	X
RADIO	
CELL MODEM	

TYPE OF COORDINATION	
NONE	
TBC	X
TRAFFIC RESPONSIVE	
ADAPTIVE	
*LOCATION OF MASTER	
CONTROLLER NO:	S-
SIGNAL SYSTEM NO:	SS- 0018

TYPE OF LIGHTING	
BY OTHER AGENCY	X
IN TRAFFIC CABINET	
IN SEPARATE DOT LIGHTING CABINET	

TYPE OF PRE-EMPT	
NONE	X
RAILROAD	
EMERGENCY VEHICLE	
GTT	
TOMAR	
HARDWIRE	
OTHER	
LIFT BRIDGE	
QUEUE DETECTION	

DETECTOR LOGIC

DETECTOR INPUT	3	1	7	5	11	9	15	13
PLAN LOOP DETECTOR*(S)	11	42	44	51	82	84		
CALLED PHASE	1	4	4	5	8	8		
CALL OPTION	X	X	X	X	X	X		
DELAY TIME		X						
EXTENTION OPTION	X	X	X	X	X	X		
EXTEND TIME								
USE ADDED INITIAL	X			X				
CROSS SWITCH PHASE								

DETECTOR INPUT	4	2	8	6	12	10	16	14
PLAN LOOP DETECTOR*(S)	41	43	45	81	83	85		
CALLED PHASE	4	4	4	8	8	8		
CALL OPTION		X	X		X	X		
DELAY TIME		X						
EXTENTION OPTION	X	X	X	X	X	X		
EXTEND TIME	X			X				
USE ADDED INITIAL								
CROSS SWITCH PHASE								

19	17	23	21	27	25	31	29
21							
2							
X							
X							
1							

20	18	24	22	28	26	32	30
61							
6							
X							
X							
5							

DETECTOR INPUT	
PLAN LOOP DETECTOR*(S)	
CALLED PHASE	
CALL OPTION	
DELAY TIME	
EXTENTION OPTION	
EXTEND TIME	
USE ADDED INITIAL	
CROSS SWITCH PHASE	

DETECTOR INPUT	
PLAN LOOP DETECTOR*(S)	
CALLED PHASE	
CALL OPTION	
DELAY TIME	
EXTENTION OPTION	
EXTEND TIME	
USE ADDED INITIAL	
CROSS SWITCH PHASE	

STH 181 (N. 76TH STREET) & CTH E (W. SILVER SPRING DRIVE)	
CITY OF MILWAUKEE MILWAUKEE COUNTY	
SIGNAL NO: S40-1126	CABINET TYPE: TS2
CONTROLLER TYPE: ECONOLITE	
DATE: 4/16	PAGE NO. 4 OF 4

PROJECT ID:	2140-13-70
INTERSECTION:	STH 181 (N. 76th Street) & CTH E (W. Silver Spring Drive)

SIGNAL WIRE COLOR CODING	BLK-BLACK WHT-WHITE	RED-RED BLU-BLUE	GRN-GREEN ORG-ORANGE
-----------------------------	------------------------	---------------------	-------------------------

CB1 TO SB1	AWG14 # OF CONDUCTORS 12	HEAD NO.	SIGNAL INDICATION WIRE COLOR								D/WALK	WALK	PED BUTTON
			RED	YELLOW	GREEN	<RED>	<YELLOW>	<GREEN>	FLASHING <YELLOW>				
		22				RED	ORG	GRN	BLK/WHT				
		24	RED/BLK	ORG/BLK	GRN/BLK					BLK	BLU		
		33										WHT/BLK	
		BUTTON											
SB2	12												
		28				RED	ORG	GRN					
		29	RED	ORG	GRN			GRN					
		30	RED	ORG	GRN								
		32								BLK	BLU		
		BUTTON										WHT/BLK	
SB3	7												
		BUTTON										WHT/BLK	
SB4	12												
		20	RED	ORG	GRN								
		21	RED	ORG	GRN								
		23				RED/BLK	ORG/BLK	GRN/BLK	BLK/WHT				
SB5	7												
		34								BLK	BLU		
		BUTTON										WHT/BLK	
SB6	12												
		27	RED	ORG	GRN								
		35								BLK	BLU		
		BUTTON										WHT/BLK	
SB7	7												
		36								BLK	BLU		
		BUTTON										WHT/BLK	
SB8	12												
		19	RED	ORG	GRN								
SB9	7												
		31								BLK	BLU		
		BUTTON										WHT/BLK	
SB10	12												
		25	RED	ORG	GRN								
		26	RED	ORG	GRN								

SC1 TO	AWG14 # OF CONDUCTORS	HEAD NO.	SIGNAL INDICATION WIRE COLOR									PED BUTTON
			RED	YELLOW	GREEN	<RED>	<YELLOW>	<GREEN>	FLASHING <YELLOW>	D/WALK	WALK	
SB11	12											
		4	RED	ORG	GRN							
SB12	12											
		2	RED	ORG	GRN							
		3	RED	ORG	GRN							
SB13	7											
		17								BLK	BLU	
		BUTTON										WHT/BLK
SB14	12											
		10				RED	ORG	GRN				
		11	RED	ORG	GRN							
		12	RED	ORG	GRN							
		18								BLK	BLU	
		BUTTON										WHT/BLK
SB15	12											
		1	RED	ORG	GRN							
		7				RED/BLK	ORG/BLK	GRN/BLK	BLK/WHT			
		13								BLK	BLU	
		BUTTON										WHT/BLK
SB16	12											
		5	RED	ORG	GRN							
		6	RED	ORG	GRN							
		8				RED/BLK	ORG/BLK	GRN/BLK	BLK/WHT			
SB17	7											
		BUTTON										WHT/BLK
SB18	7											
		14								BLK	BLU	
		BUTTON										WHT/BLK
SB19	12											
		9	RED	ORG	GRN							
		15								BLK	BLU	
		BUTTON										WHT/BLK
SB20	7											
		16								BLK	BLU	
		BUTTON										WHT/BLK

NOTES: *USE WHITE CONDUCTOR IN THE SIGNAL CABLE AS THE GROUNDED CONDUCTOR FOR ALL TRAFFIC SIGNAL INDICATIONS.
 *ENSURE THE GROUNDED CONDUCTOR IN THE FEEDER CABLE AND THE POLE CABLES ARE BOTH 18" LONGER THAN THE UNGROUNDED CONDUCTORS.
 *RECONNECT THE GROUNDING CONDUCTORS WHENEVER THE CIRCUIT HAS BEEN INTERRUPTED TO ENSURE THE GROUNDING CIRCUIT IS COMPLETE.

EQUIPMENT GROUNDING CONDUCTOR 10 AWG GRN XLP	
FROM	TO
CB1	SB1
SB1	SB2
SB2	SB3
SB3	SB4
SB4	SB5
SB5	SB6
SB6	SB7
SB7	SB8
SB8	SB9
SB9	SB10
SB10	CB1

PULL BOX BONDING JUMPER 10 AWG GRN XLP	
FROM	TO
PB1	CB1
PB2	SB1
PB3	SB4
PB5	SB4
PB6	SB6
PB8	SB6
PB9	SB8
PB10	SB8
PB11	SB10
PB12	SB10
PB13	CB1
PB14	SB10

EQUIPMENT GROUNDING CONDUCTOR 10 AWG GRN XLP	
FROM	TO
SC1	SB11
SB11	SB12
SB12	SB13
SB13	SB14
SB14	SB15
SB15	SB16
SB16	SB17
SB17	SB18
SB18	SB19
SB19	SB20
SB20	SC1

PULL BOX BONDING JUMPER 10 AWG GRN XLP	
FROM	TO
PB15	SC1
PB16	SB11
PB17	SB12
PB18	SB12
PB19	SB14
PB20	SB14
PB21	SB14
PB22	SB16
PB24	SB16
PB25	SB19
PB27	SC1

TRAFFIC CONTROL SIGNAL
STH 181 (N. 76TH STREET) &
CTH E (W. SILVER SPRING DRIVE)
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1126
REGION CONTACT: ELIZABETH LLOYD-WEIS
DESIGNED BY: GRAEF
REVISED BY: PAGE 1 OF 2

PROJECT ID:	2140-13-70	SIGNAL WIRE	BLK-BLACK	RED-RED	GRN-GREEN
INTERSECTION:	STH 181 (N. 76th Street) & CTH E (W. Silver Spring Drive)	COLOR CODING	WHT-WHITE	BLU-BLUE	ORG-ORANGE

CB1 TO	AWG12 # OF CONDUCTORS	HEAD NO.	SIGNAL INDICATION WIRE COLOR								PED BUTTON	
			RED	YELLOW	GREEN	<RED>	<YELLOW>	<GREEN>	FLASHING <YELLOW>	D/WALK		WALK
FEEDER #1	19											
SC1	(NB)	1	RED	ORG	GRN							
		2	RED	ORG	GRN							
		3	RED	ORG	GRN							
	(SB)	4	RED/BLK	ORG/BLK	GRN/BLK							
		5	RED/BLK	ORG/BLK	GRN/BLK							
		6	RED/BLK	ORG/BLK	GRN/BLK							
	(SB LT)	7				RED/BLK	ORG/BLK	GRN/WHT	BLK/WHT			
		8				RED/BLK	ORG/BLK	GRN/WHT	BLK/WHT			
	(SOUTH PED)	13								BLK	BLU	
		14								BLK	BLU	
		BUTTON										WHT/BLK
FEEDER #2	19											
SC1	(EB)	9	RED	ORG	GRN							
		10	RED	ORG	GRN							
		11	RED	ORG	GRN							
		12	RED	ORG	GRN							
	(EAST PED)	17								BLK	BLU	
		18								BLK	BLU	
		BUTTON										WHT/BLK
	(WEST PED)	15								BLK/RED	BLU/WHT	
		16								BLK/RED	BLU/WHT	
		BUTTON										WHT/RED

EQUIPMENT GROUNDING CONDUCTOR 6 AWG GRN XLP	
FROM	TO
CB1	SC1

NEUTRAL CONDUCTOR 6 AWG WHT XLP	
FROM	TO
CB1	SC1

NOTES: *USE WHITE CONDUCTOR IN THE SIGNAL CABLE AS THE GROUNDED CONDUCTOR FOR ALL TRAFFIC SIGNAL INDICATIONS.
 *ENSURE THE GROUNDED CONDUCTOR IN THE FEEDER CABLE AND THE POLE CABLES ARE BOTH 18" LONGER THAN THE UNGROUNDED CONDUCTORS.
 *RECONNECT THE GROUNDING CONDUCTORS WHENEVER THE CIRCUIT HAS BEEN INTERRUPTED TO ENSURE THE GROUNDING CIRCUIT IS COMPLETE.

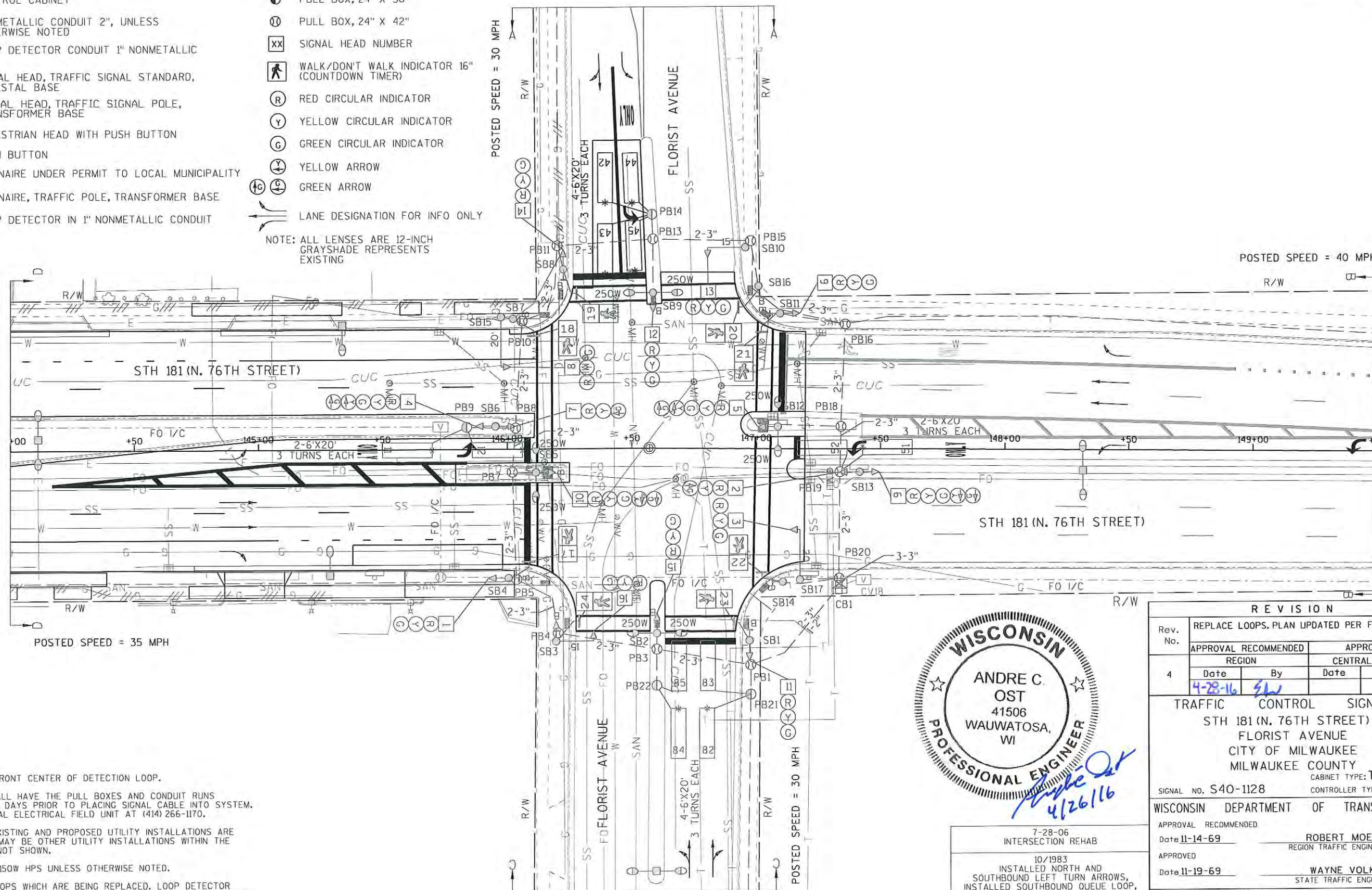
TRAFFIC CONTROL SIGNAL
STH 181 (N. 76TH STREET) &
CTH E (W. SILVER SPRING DRIVE)
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1126
REGION CONTACT: ELIZABETH LLOYD-WEIS
DESIGNED BY: GRAEF
REVISED BY: PAGE 2 OF 2

LEGEND

- ☒ CONTROL CABINET
- NONMETALLIC CONDUIT 2", UNLESS OTHERWISE NOTED
- LOOP DETECTOR CONDUIT 1" NONMETALLIC
- SIGNAL HEAD, TRAFFIC SIGNAL STANDARD, PEDESTAL BASE
- (XX) ● SIGNAL HEAD, TRAFFIC SIGNAL POLE, TRANSFORMER BASE
- PEDESTRIAN HEAD WITH PUSH BUTTON
- PUSH BUTTON
- LUMINAIRE UNDER PERMIT TO LOCAL MUNICIPALITY
- LUMINAIRE, TRAFFIC POLE, TRANSFORMER BASE
- ☐ LOOP DETECTOR IN 1" NONMETALLIC CONDUIT
- PULL BOX, 24" X 36"
- PULL BOX, 24" X 42"
- XX SIGNAL HEAD NUMBER
- WALK/DON'T WALK INDICATOR 16" (COUNTDOWN TIMER)
- (R) RED CIRCULAR INDICATOR
- (Y) YELLOW CIRCULAR INDICATOR
- (G) GREEN CIRCULAR INDICATOR
- (Y) YELLOW ARROW
- (G) GREEN ARROW
- LANE DESIGNATION FOR INFO ONLY

NOTE: ALL LENSES ARE 12-INCH GRAYSHADE REPRESENTS EXISTING



POSTED SPEED = 35 MPH

POSTED SPEED = 40 MPH

POSTED SPEED = 30 MPH

CONSTRUCTION NOTES:

- * LOCATION IS TO FRONT CENTER OF DETECTION LOOP.
- THE CONTRACTOR SHALL HAVE THE PULL BOXES AND CONDUIT RUNS INSPECTED 5 WORKING DAYS PRIOR TO PLACING SIGNAL CABLE INTO SYSTEM. CONTACT THE REGIONAL ELECTRICAL FIELD UNIT AT (414) 266-1170.
- THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT WHICH ARE NOT SHOWN.
- ALL LUMINAIRES ARE 150W HPS UNLESS OTHERWISE NOTED.
- ABANDON EXISTING LOOPS WHICH ARE BEING REPLACED. LOOP DETECTOR WIRE AND LOOP DETECTOR LEAD-IN CABLE TO BE REMOVED BY CONTRACTOR.



7-28-06
INTERSECTION REHAB

10/1983
INSTALLED NORTH AND
SOUTHBOUND LEFT TURN ARROWS,
INSTALLED SOUTHBOUND QUEUE LOOP,
INSTALLED PRETIMED CONTROLLER
2-8-70
INITIAL INSTALLATION

R E V I S I O N				
Rev. No.	REPLACE LOOPS. PLAN UPDATED PER FIELD REVIEW.			
4	APPROVAL RECOMMENDED		APPROVED	
	REGION		CENTRAL OFFICE	
	Date	By	Date	By
	4-28-16	SLW		
TRAFFIC CONTROL SIGNAL STH 181 (N. 76TH STREET) & FLORIST AVENUE CITY OF MILWAUKEE MILWAUKEE COUNTY CABINET TYPE: TS1 SIGNAL NO. S40-1128 CONTROLLER TYPE: EPAC				
WISCONSIN DEPARTMENT OF TRANSPORTATION				
APPROVAL RECOMMENDED				
Date 11-14-69		ROBERT MOE REGION TRAFFIC ENGINEER		
APPROVED				
Date 11-19-69		WAYNE VOLK STATE TRAFFIC ENGINEER		
REGION CONTACT: ELIZABETH LLOYD-WEIS DESIGNED BY: GRAEF REVISED BY: GRAEF				

PAGE 1 OF 4

PROJECT NO: 2140-13-70

HWY: STH 181

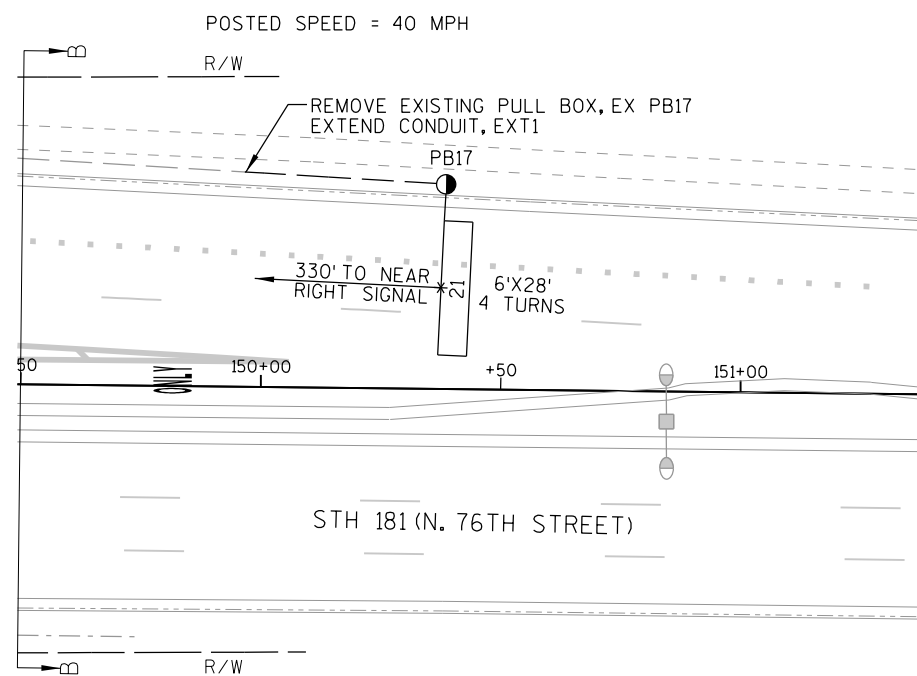
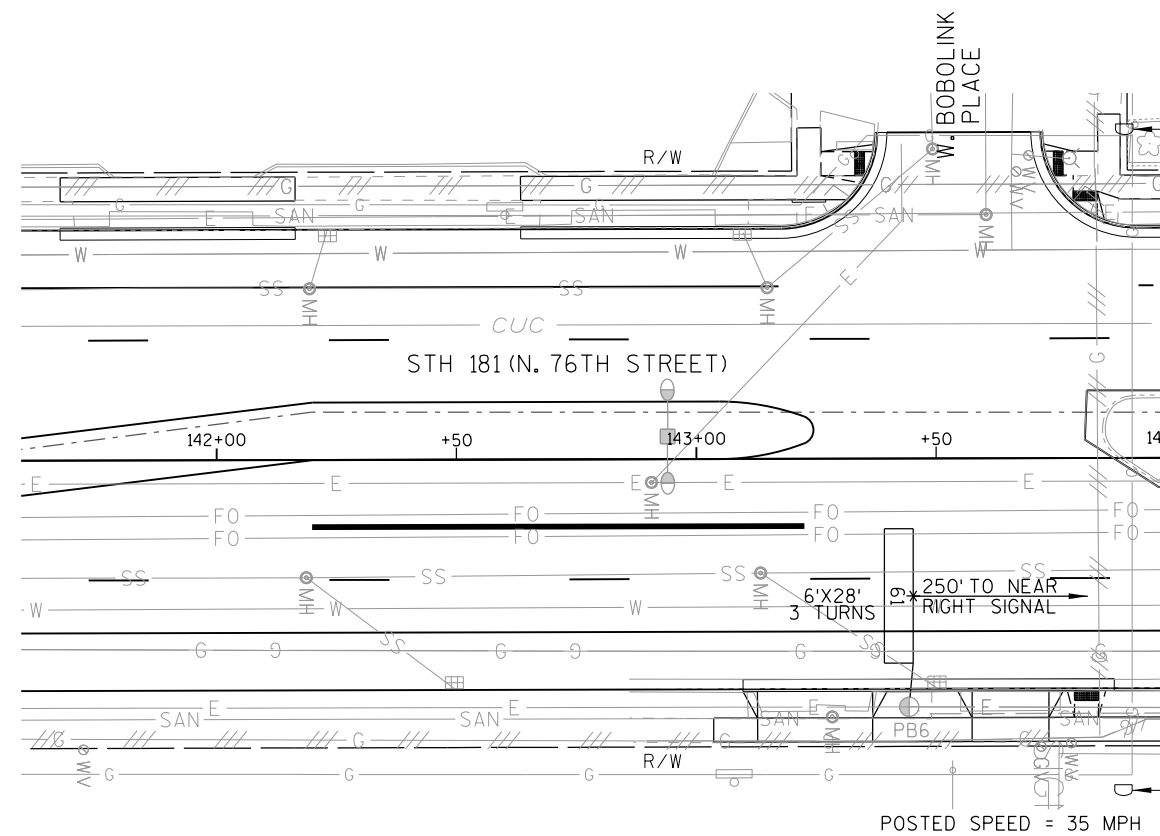
COUNTY: MILWAUKEE

TRAFFIC SIGNAL PLAN

SHEET

E

4-29-16 PSL



TRAFFIC CONTROL SIGNAL
STH 181 (N. 76TH STREET) &
FLORIST AVENUE
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1128

REGION CONTACT: ELIZABETH LLOYD-WEIS

DESIGNED BY:

REVISED BY: GRAEF

PAGE 2 OF 4

PROJECT NO: 2140-13-70

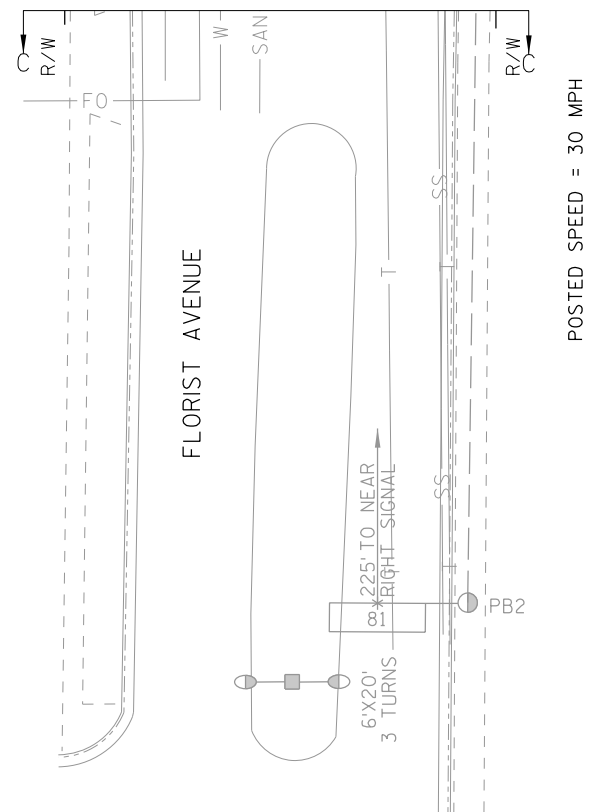
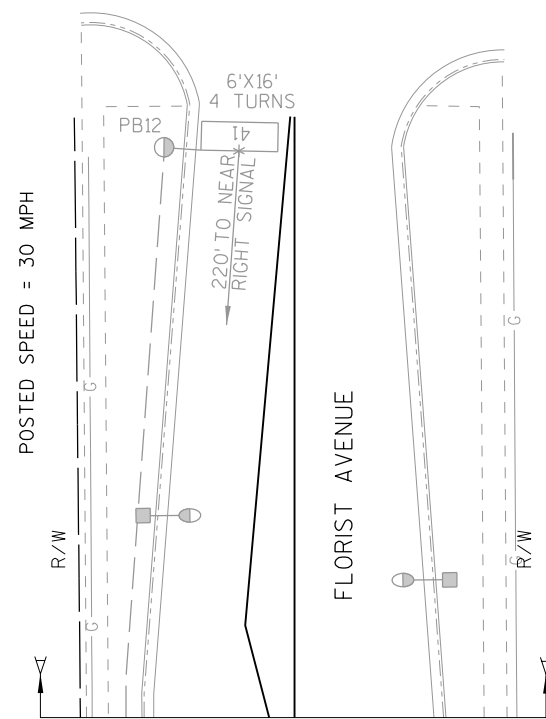
HWY: STH 181

COUNTY: MILWAUKEE

TRAFFIC SIGNAL PLAN

SHEET

E

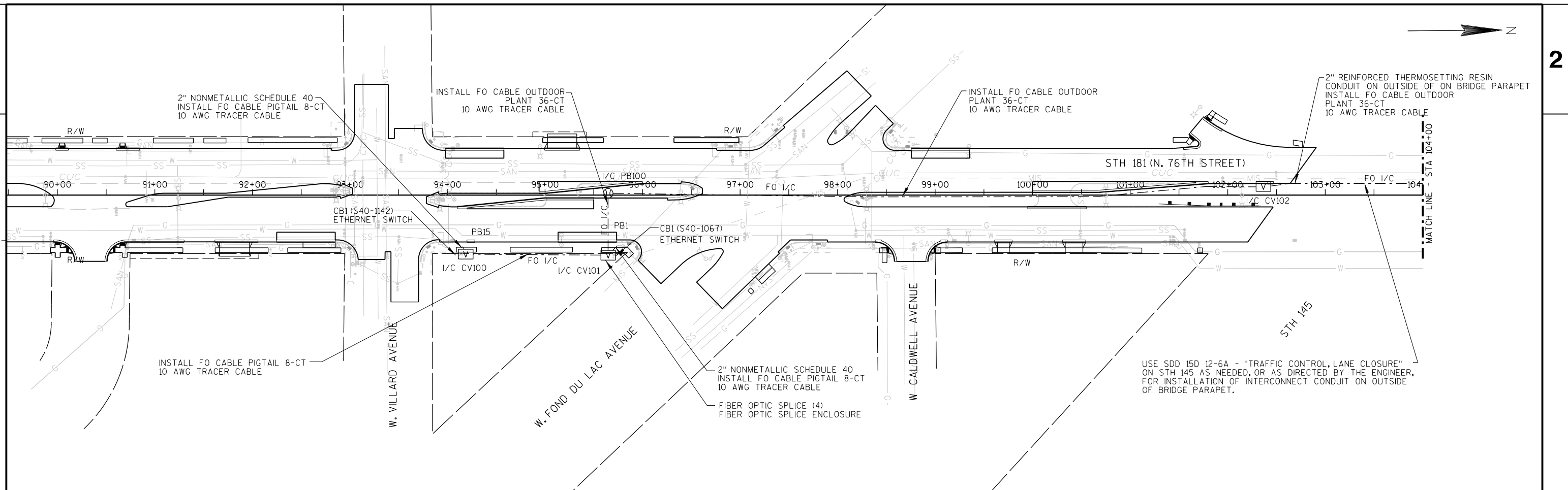


TRAFFIC CONTROL SIGNAL	
STH 181 (N. 76TH STREET) & FLORIST AVENUE CITY OF MILWAUKEE MILWAUKEE COUNTY	
SIGNAL NO. S40-1128	
REGION CONTACT: ELIZABETH LLOYD-WEIS	PAGE 3 OF 4
DESIGNED BY: REVISED BY: GRAEF	

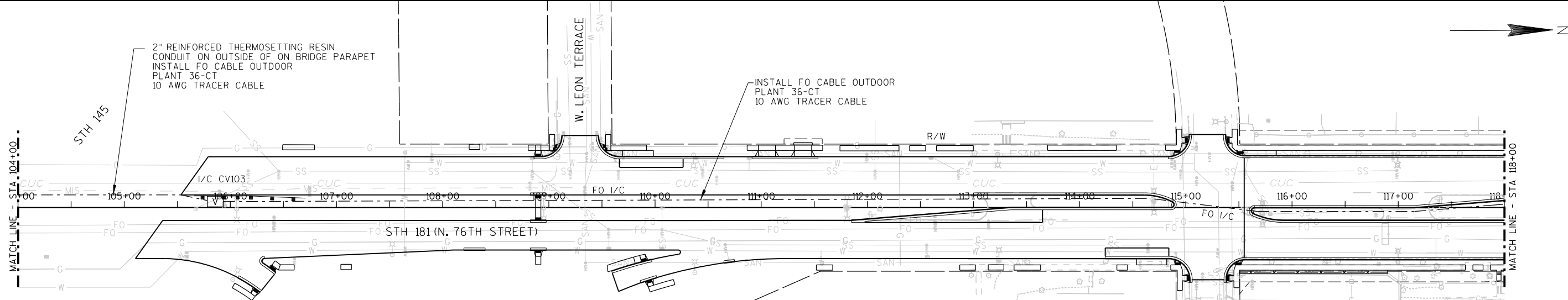
Z[illegible]

SHEET NO:	E
-----------	---

2



2

**CONSTRUCTION NOTES:**

1. THE CONTRACTOR SHALL HAVE THE PULL BOXES AND CONDUIT RUNS INSPECTED 5 WORKING DAYS PRIOR TO PLACING INTERCONNECT CABLE INTO SYSTEM. CONTACT THE REGIONAL ELECTRICAL FIELD UNIT AT (414) 266-1170.
2. THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT WHICH ARE NOT SHOWN.
3. THE ENGINEER MAY ADJUST THE LOCATIONS OF ITEMS UNDER THIS CONTRACT TO AVOID CONFLICT WITH EXISTING UTILITY FACILITIES.
4. LEAVE 100-FEET OF FIBER OPTIC INTERCONNECT CABLE COILED IN EACH INTERCONNECT VAULT. LEAVE 30-FEET OF FIBER OPTIC CABLE COILED IN EACH INTERCONNECT PULL BOX.
5. INSTALL 10 AWG TRACER CABLE IN INTERCONNECT CONDUIT.
6. SEE MISCELLANEOUS QUANTITIES FOR LOCATIONS OF FIBER OPTIC WARNING TAPE.
7. MAINLINE SPLICES SHALL BE AS DIRECTED BY THE ENGINEER IN THE FIELD.
8. THE ENTIRE MAINLINE FIBER OPTIC CABLE SHALL NOT BE CUT AND/OR SPLICED IN THE VAULTS NEAREST THE TRAFFIC SIGNAL CABINET WHILE MAKING THE PIGTAIL CONNECTION. ONLY THE REQUIRED BUFFER TUBE SHALL BE CUT AND SPLICED WITH THE PIGTAIL CONNECTION.
9. HDPE INTERCONNECT CONDUIT SHALL BE INSTALLED AS SHOWN ON THE MISCELLANEOUS QUANTITIES TABLES.

LEGEND

- CONDUIT HDPE 1-DUCT 2-INCH, UNLESS OTHERWISE NOTED
- ☐ TRAFFIC SIGNAL INTERCONNECT VAULT
- ☒ CONTROL CABINET
- ⊙ PULL BOX, 24" X 42"

NOTE: GRAYSHADE REPRESENTS EXISTING

TRAFFIC CONTROL INTERCONNECT
STH 181 (N. 76TH STREET)
CITY OF MILWAUKEE
MILWAUKEE COUNTY

SIGNAL NO. S40-1142, S40-1067, S40-1126,
S40-1128

REGION CONTACT: ELIZABETH LLOYD-WEIS
DESIGNED BY: GRAEF
REVISED BY:

PAGE 1 OF 2

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

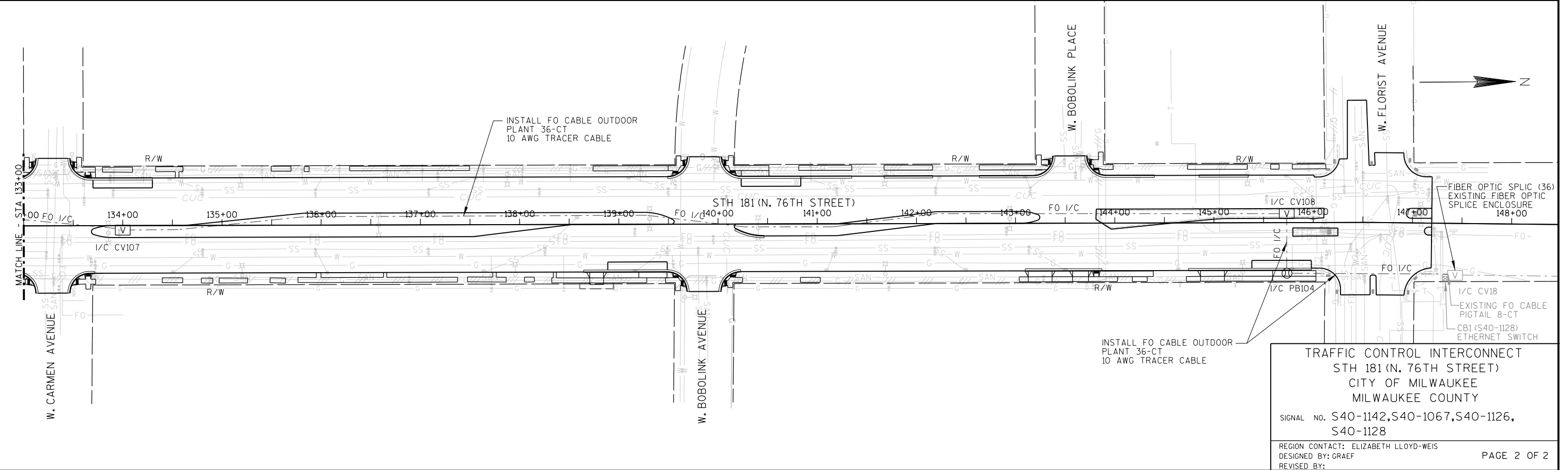
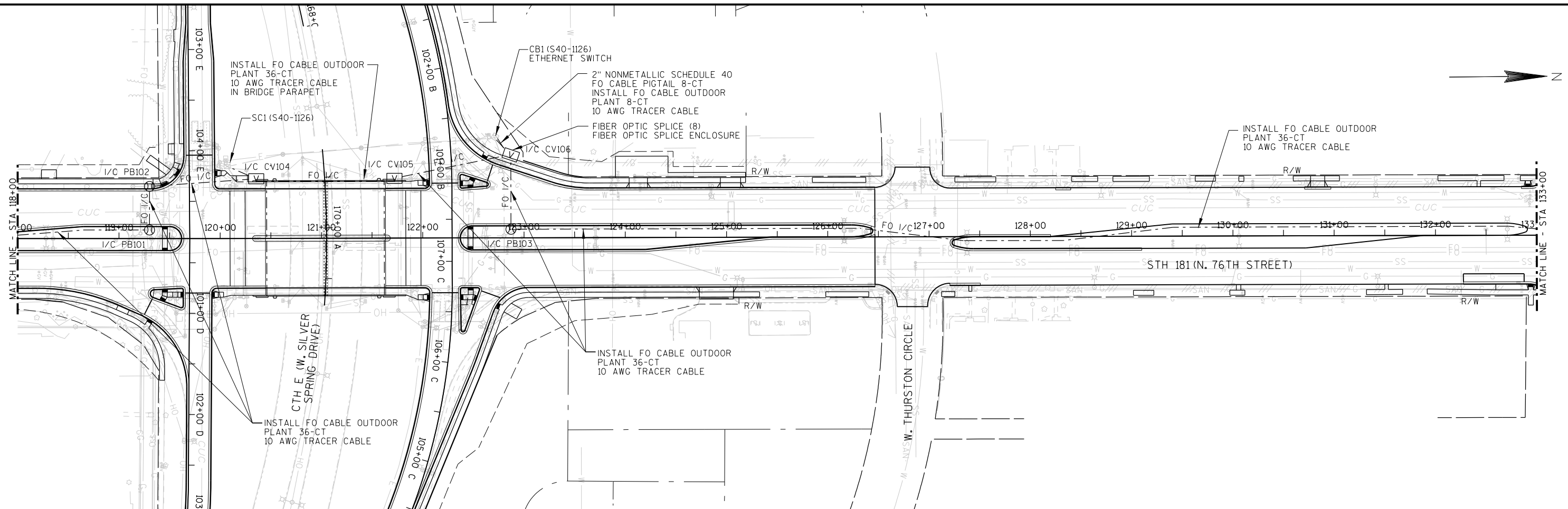
TRAFFIC SIGNAL INTERCONNECT PLAN

SHEET

E

2

2



PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

TRAFFIC SIGNAL INTERCONNECT PLAN

SHEET

E

FILE NAME : L:\Jobs\2010\20100384\CAD\WISDOT_Trans\dgn\00\05_Interconnect\024002-1c.dgn

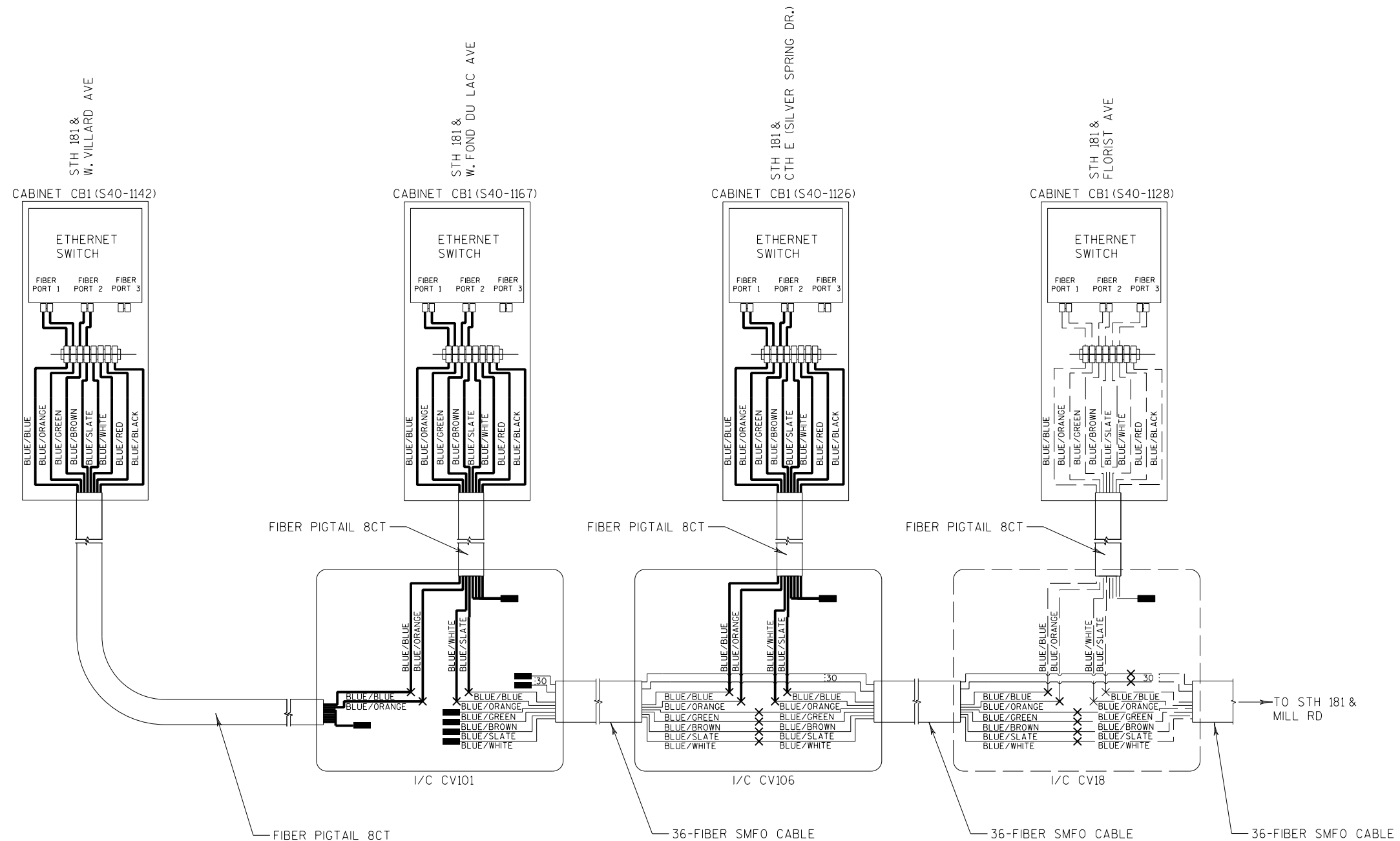
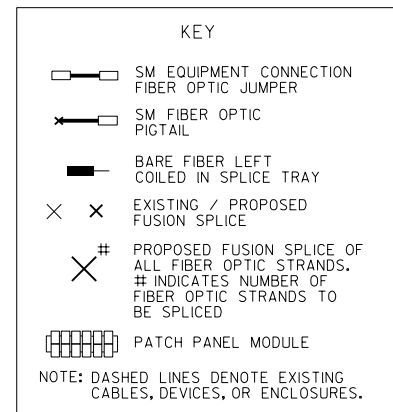
PLOT DATE : 4/25/2016

PLOT BY : GRAEF

PLOT NAME :

PLOT SCALE : 100.0000 sf / in.

WISDOT/CADDs SHEET 42



NOTES

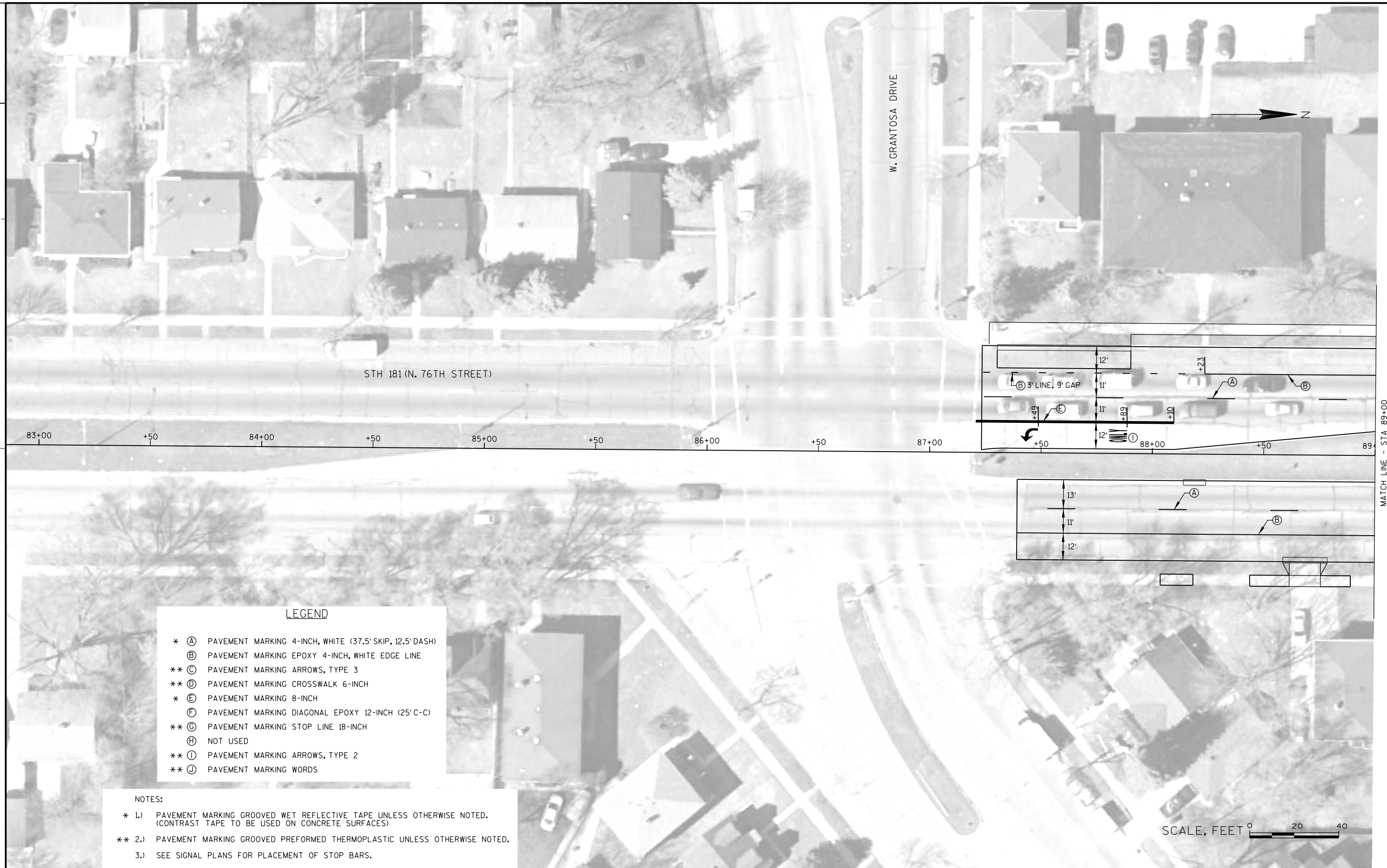
- COORDINATE FIBER ASSIGNMENTS WITH DON SCHELL, STOC, AT 414-227-2148 BEFORE SPLICING FIBER OPTIC CABLE
- MAXIMUM SPLICE LOSS SHALL BE 0.1dB
- NO INTERMEDIATE SPLICES ALLOWED
- ALL SPLICES SHALL BE FUSION SPLICES

TRAFFIC CONTROL INTERCONNECT
 STH 181 (N. 76TH STREET)
 CITY OF MILWAUKEE
 MILWAUKEE COUNTY

SIGNAL NO. S40-1142, S40-1067, S40-1126, S40-1128

REGION CONTACT: ELIZABETH LLOYD-WEIS
 DESIGNED BY: GRAEF
 REVISED BY:

PAGE 1 OF 1



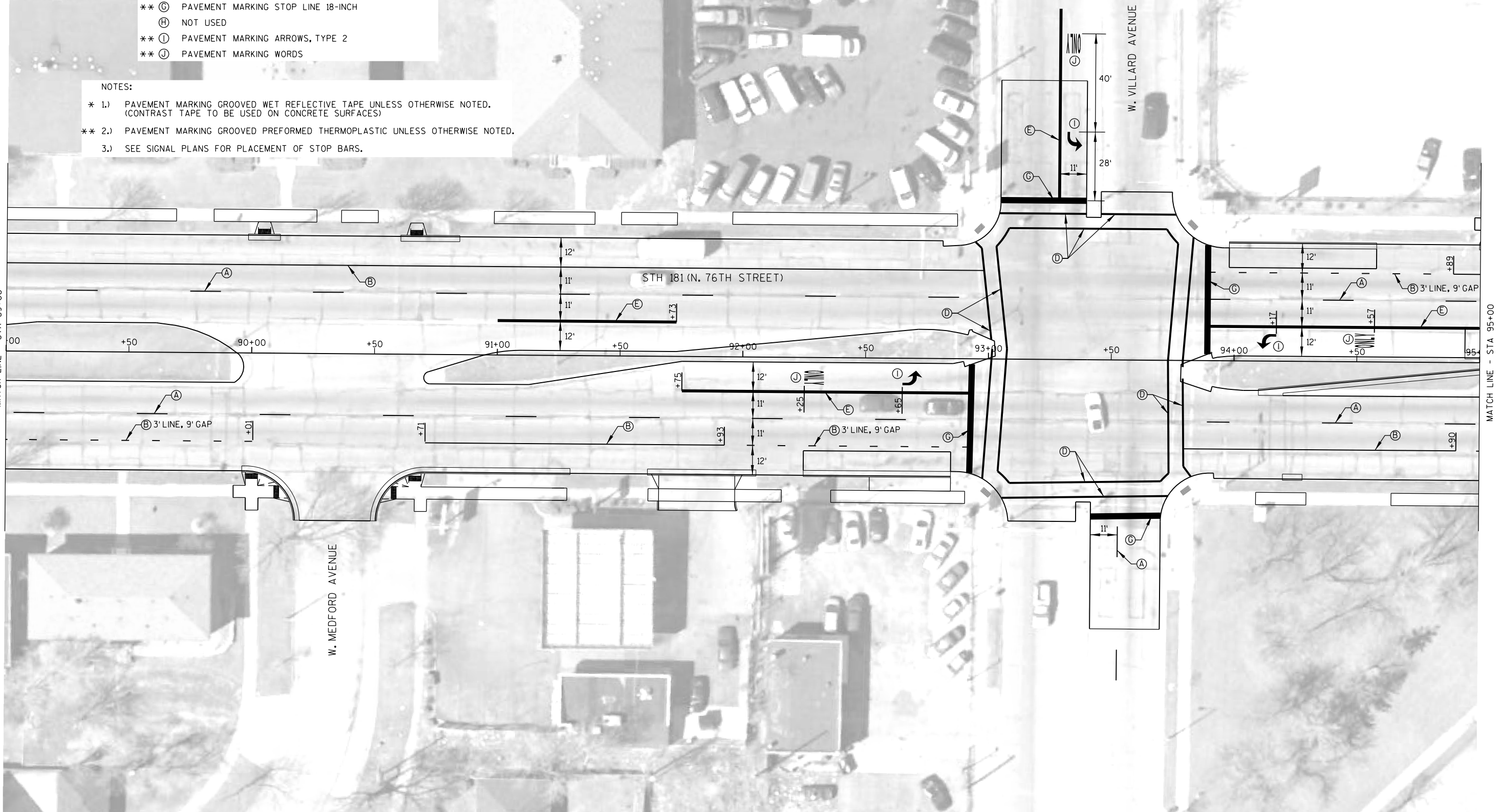
LEGEND

- * (A) PAVEMENT MARKING 4-INCH, WHITE (37.5' SKIP, 12.5' DASH)
- (B) PAVEMENT MARKING EPOXY 4-INCH, WHITE EDGE LINE
- ** (C) PAVEMENT MARKING ARROWS, TYPE 3
- ** (D) PAVEMENT MARKING CROSSWALK 6-INCH
- * (E) PAVEMENT MARKING 8-INCH
- (F) PAVEMENT MARKING DIAGONAL EPOXY 12-INCH (25' C-C)
- ** (G) PAVEMENT MARKING STOP LINE 18-INCH
- (H) NOT USED
- ** (I) PAVEMENT MARKING ARROWS, TYPE 2
- ** (J) PAVEMENT MARKING WORDS

NOTES:

- * 1.) PAVEMENT MARKING GROOVED WET REFLECTIVE TAPE UNLESS OTHERWISE NOTED.
(CONTRAST TAPE TO BE USED ON CONCRETE SURFACES)
- ** 2.) PAVEMENT MARKING GROOVED PREFORMED THERMOPLASTIC UNLESS OTHERWISE NOTED.
- 3.) SEE SIGNAL PLANS FOR PLACEMENT OF STOP BARS.

MATCH LINE - STA 89+00



MATCH LINE - STA 95+00

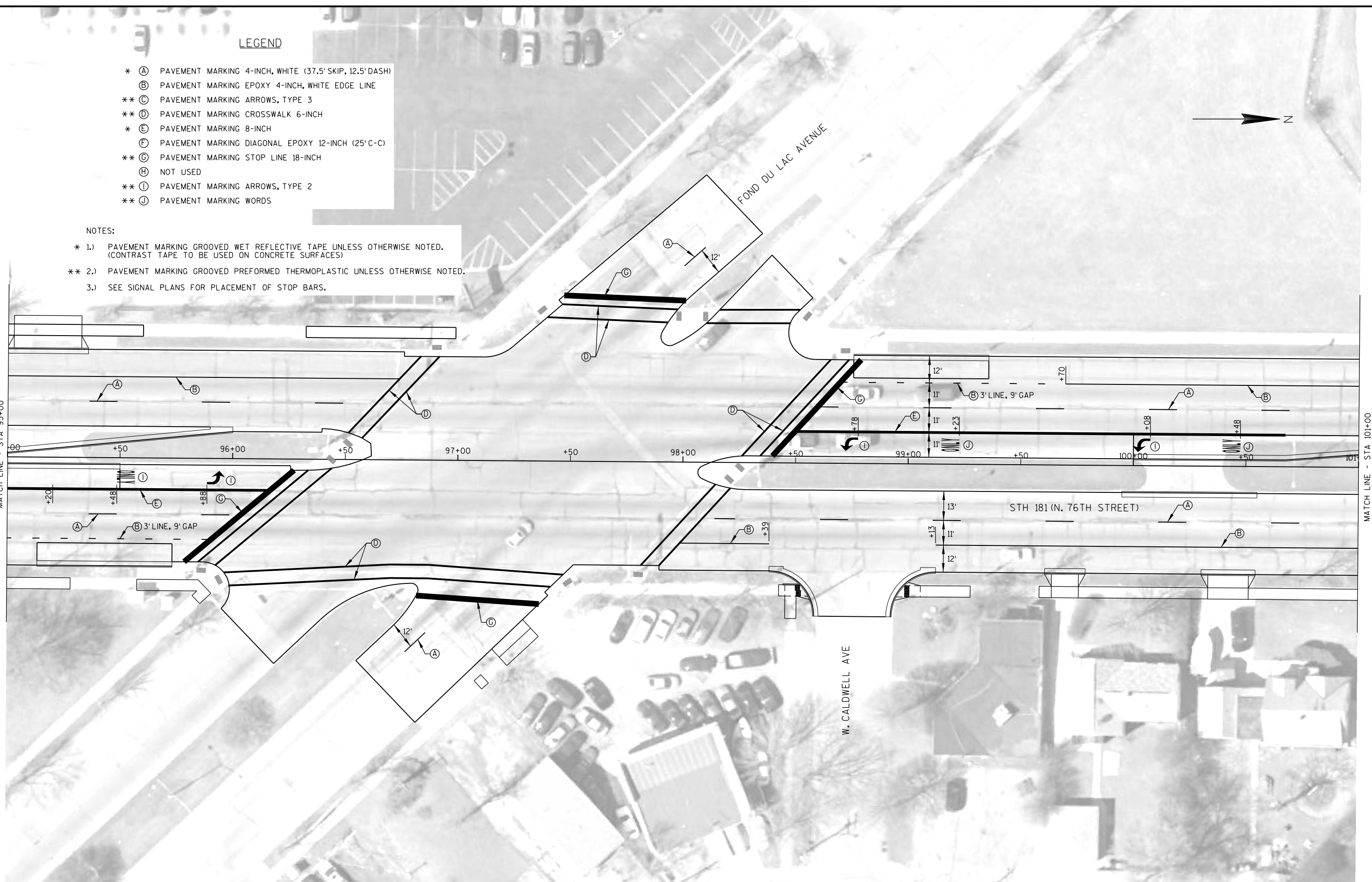
LEGEND

- * (A) PAVEMENT MARKING 4-INCH, WHITE (37.5' SKIP, 12.5' DASH)
- (B) PAVEMENT MARKING EPOXY 4-INCH, WHITE EDGE LINE
- ** (C) PAVEMENT MARKING ARROWS, TYPE 3
- ** (D) PAVEMENT MARKING CROSSWALK 6-INCH
- * (E) PAVEMENT MARKING 8-INCH
- (F) PAVEMENT MARKING DIAGONAL EPOXY 12-INCH (25' C-C)
- ** (G) PAVEMENT MARKING STOP LINE 18-INCH
- (H) NOT USED
- ** (I) PAVEMENT MARKING ARROWS, TYPE 2
- ** (J) PAVEMENT MARKING WORDS

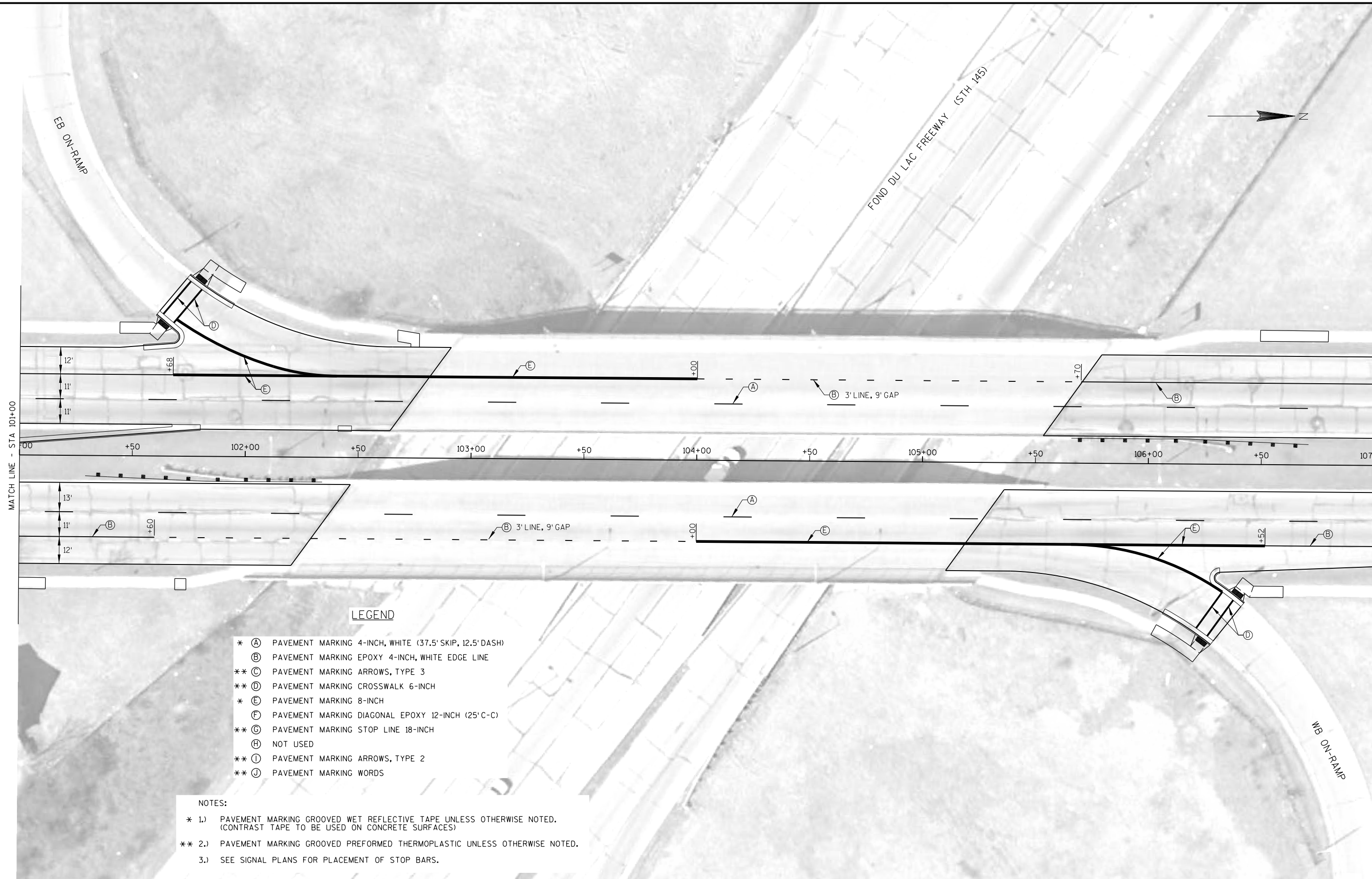
NOTES:

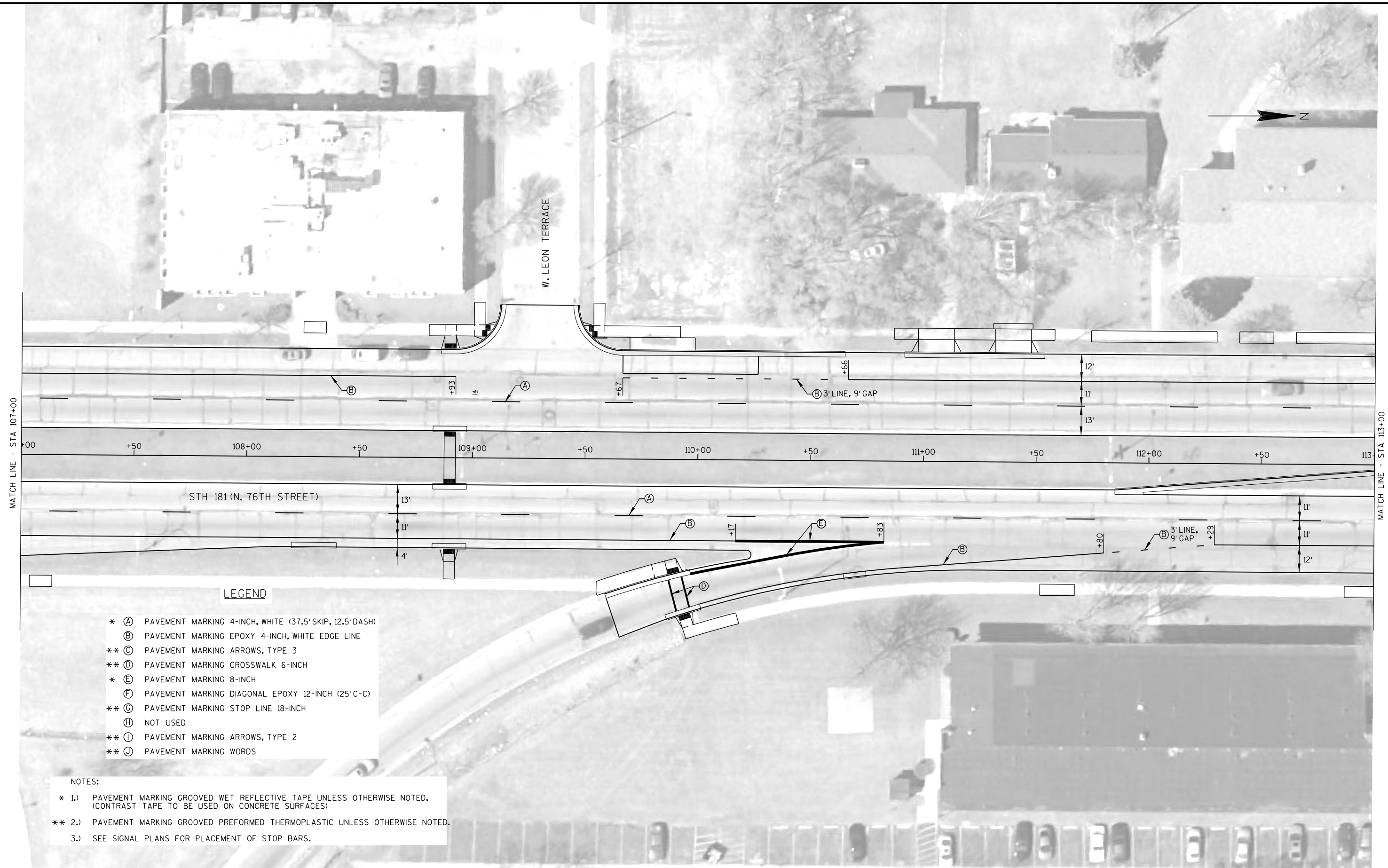
- * 1.) PAVEMENT MARKING GROOVED WET REFLECTIVE TAPE UNLESS OTHERWISE NOTED.
(CONTRAST TAPE TO BE USED ON CONCRETE SURFACES)
- ** 2.) PAVEMENT MARKING GROOVED PREFORMED THERMOPLASTIC UNLESS OTHERWISE NOTED.
- 3.) SEE SIGNAL PLANS FOR PLACEMENT OF STOP BARS.

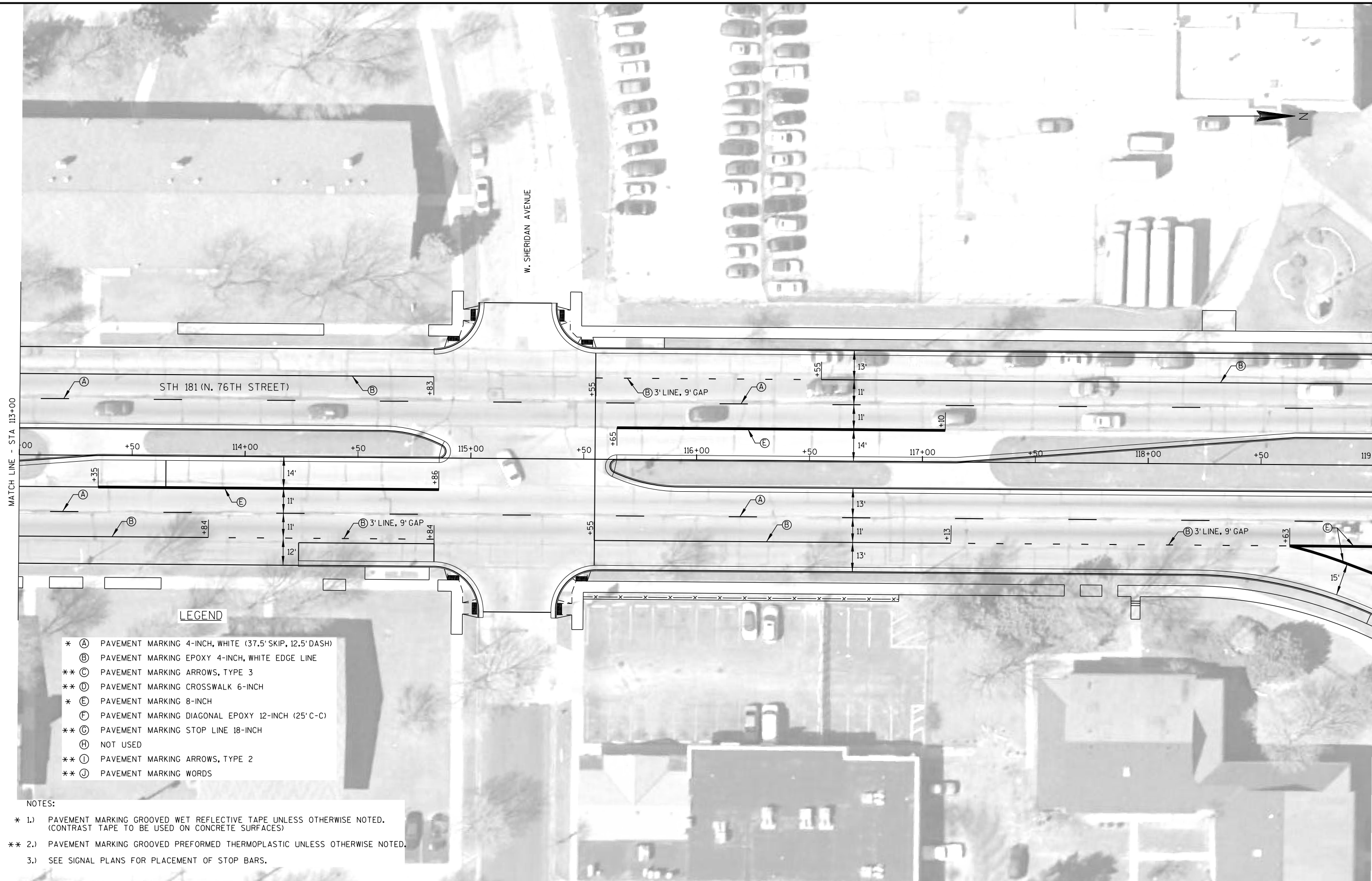
MATCH LINE - STA 95+00

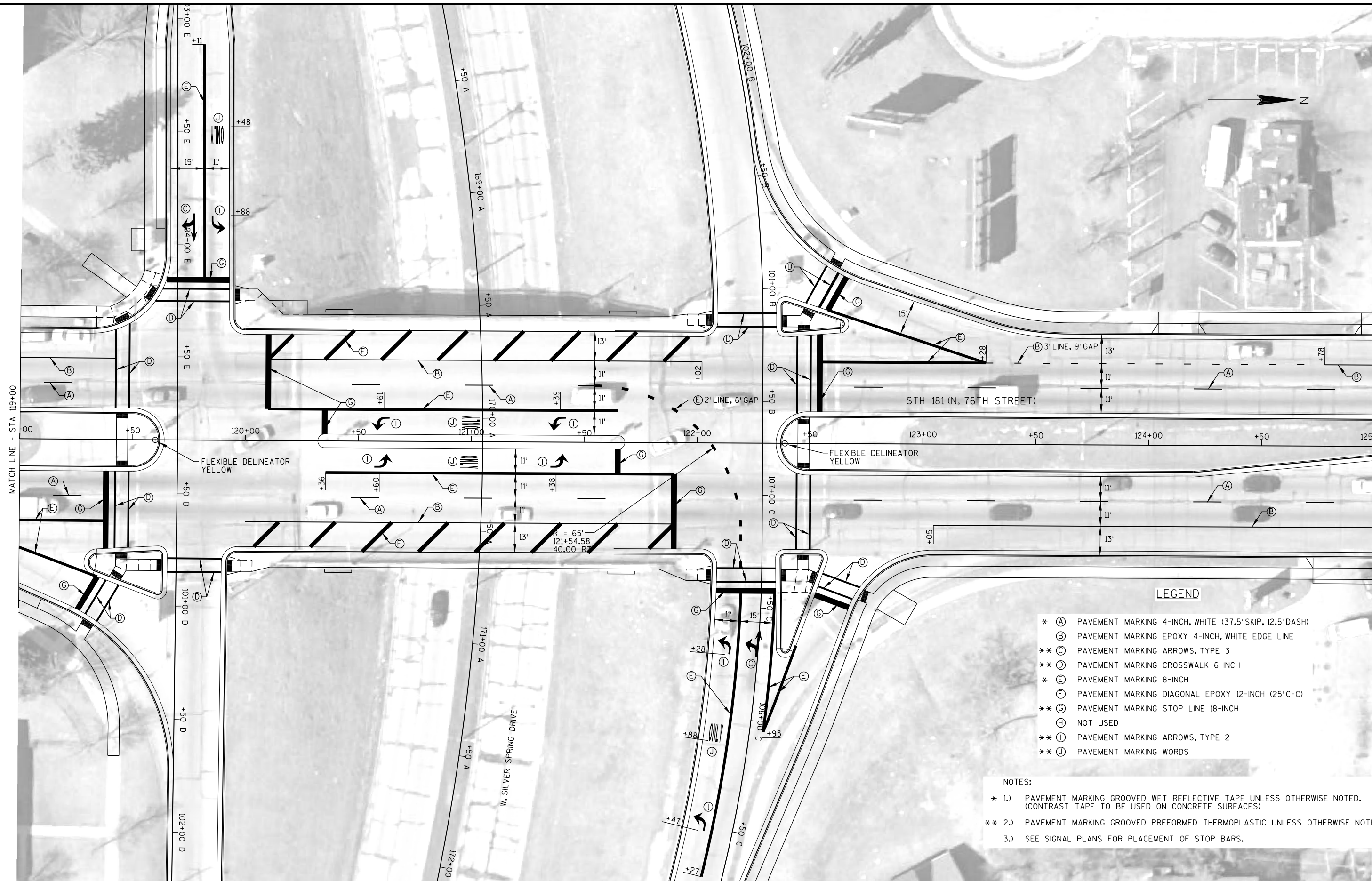


MATCH LINE - STA 101+00







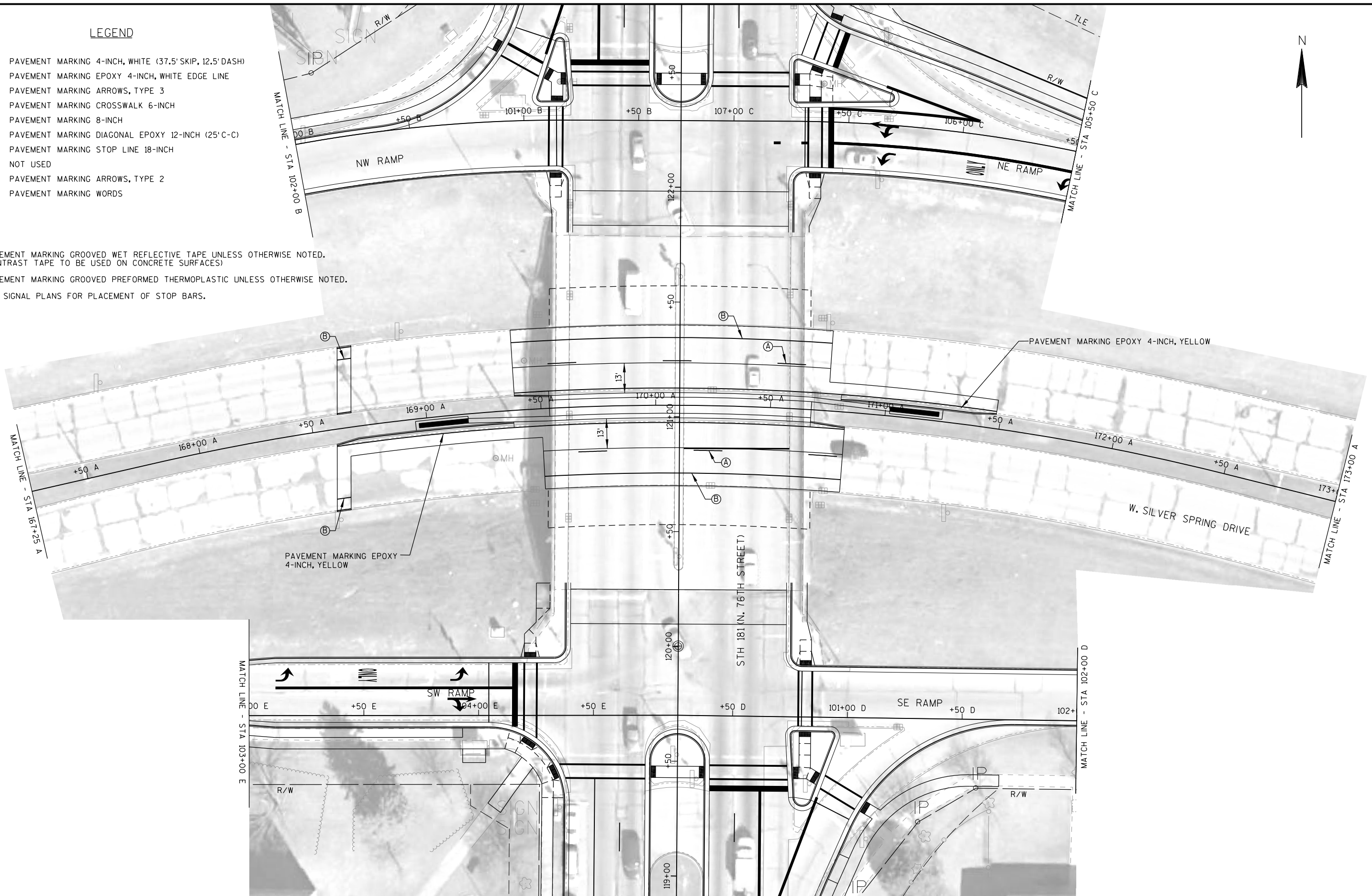


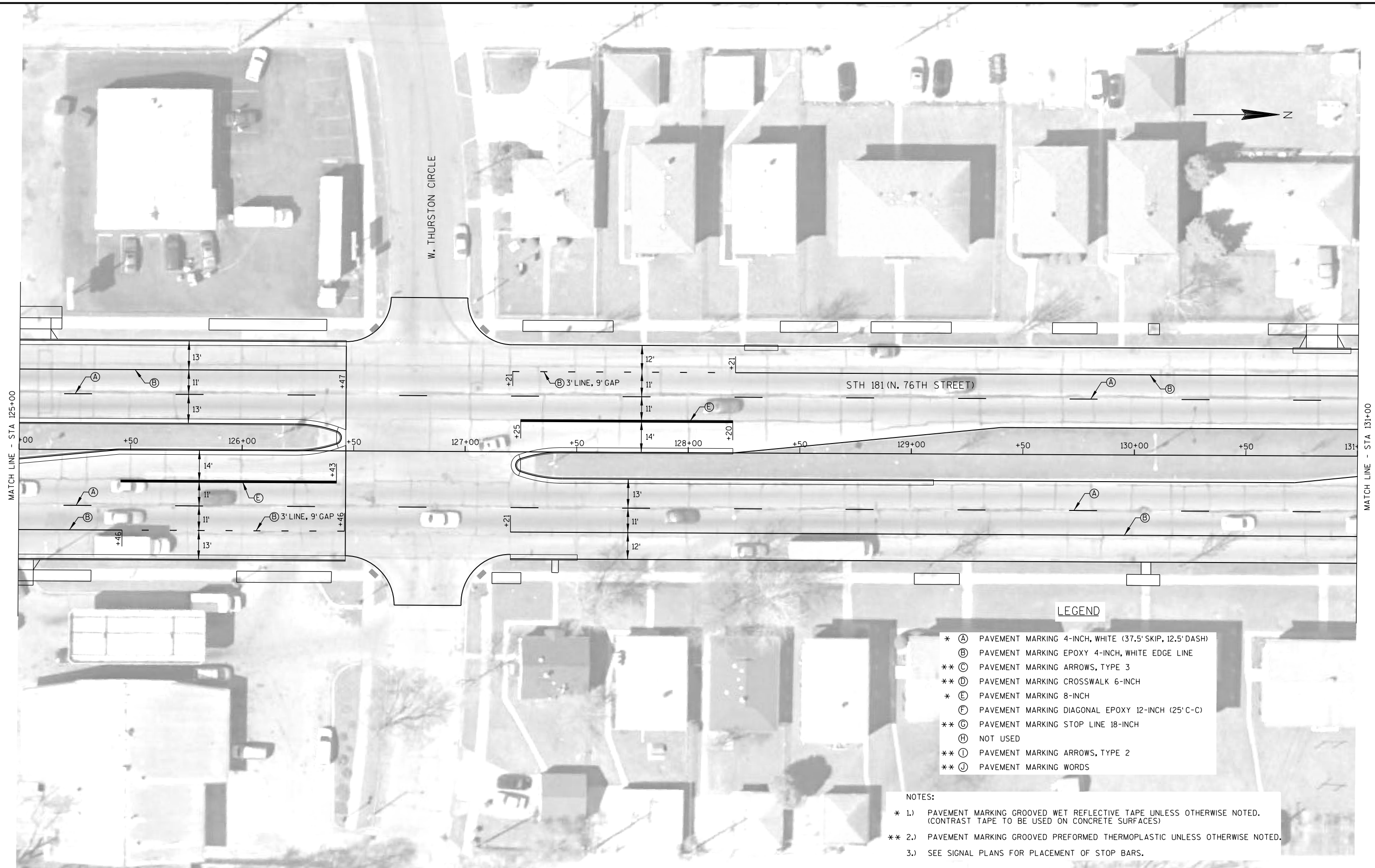
LEGEND

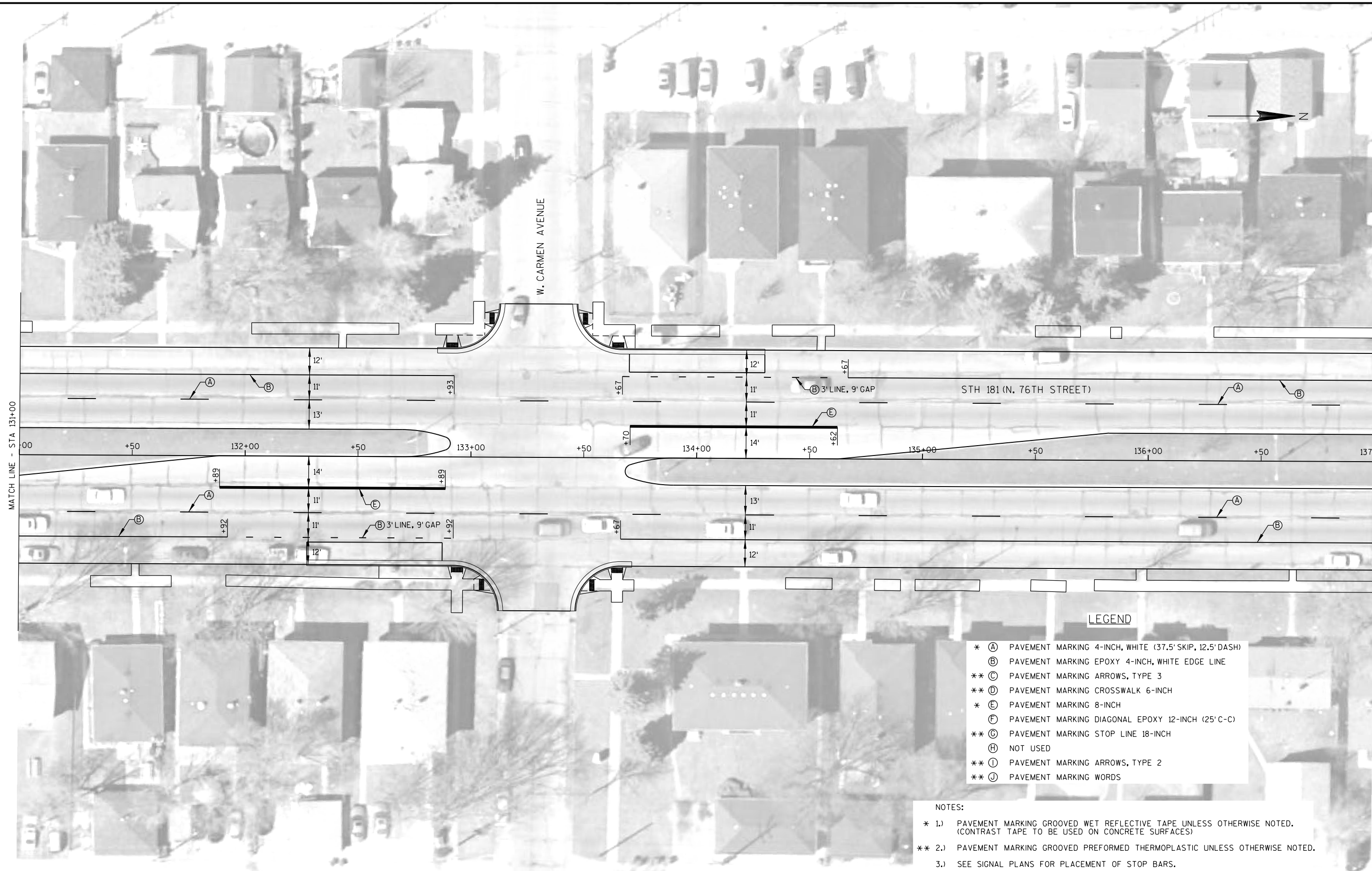
- * (A) PAVEMENT MARKING 4-INCH, WHITE (37.5' SKIP, 12.5' DASH)
- (B) PAVEMENT MARKING EPOXY 4-INCH, WHITE EDGE LINE
- ** (C) PAVEMENT MARKING ARROWS, TYPE 3
- ** (D) PAVEMENT MARKING CROSSWALK 6-INCH
- * (E) PAVEMENT MARKING 8-INCH
- (F) PAVEMENT MARKING DIAGONAL EPOXY 12-INCH (25' C-C)
- ** (G) PAVEMENT MARKING STOP LINE 18-INCH
- (H) NOT USED
- ** (I) PAVEMENT MARKING ARROWS, TYPE 2
- ** (J) PAVEMENT MARKING WORDS

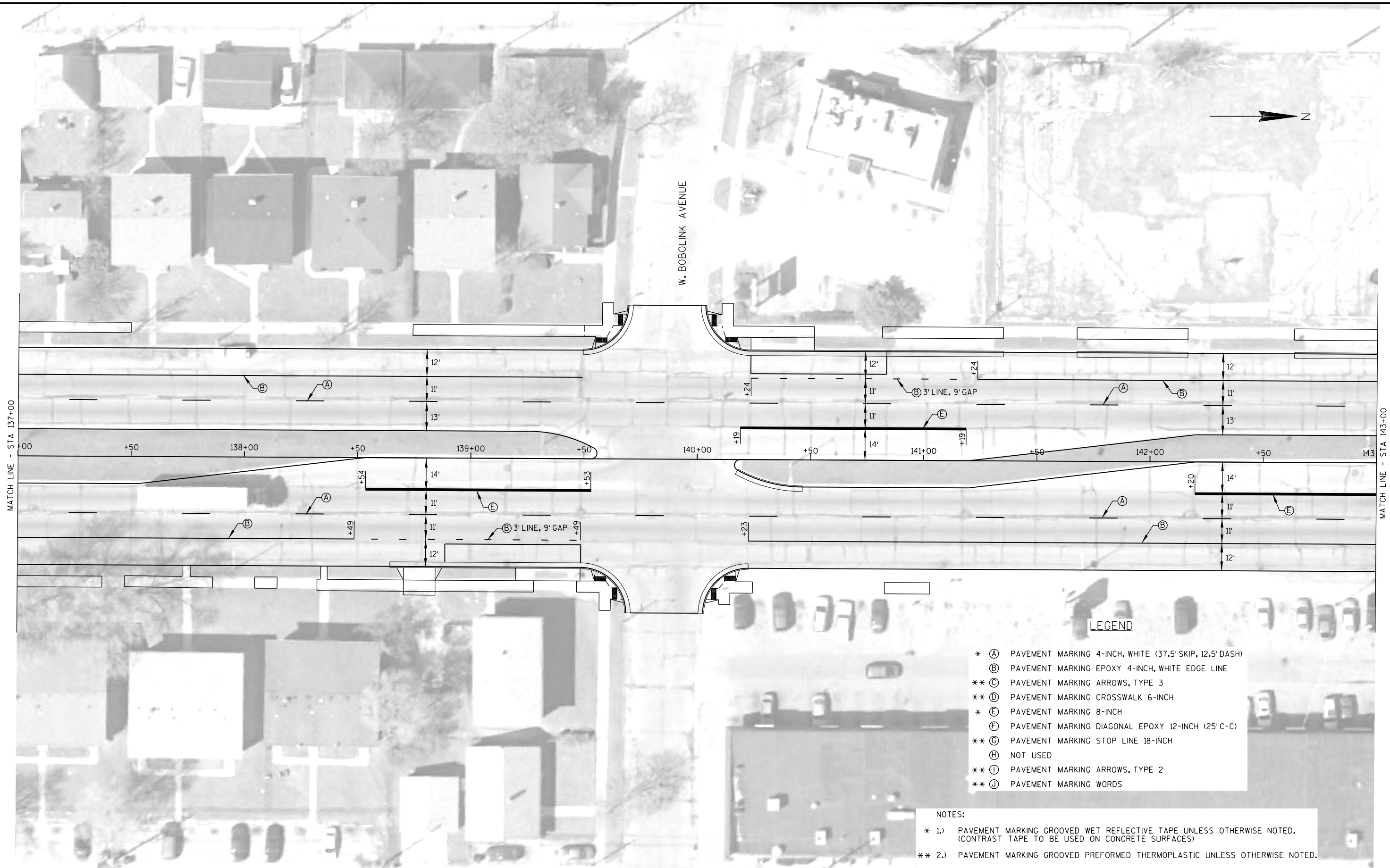
NOTES:

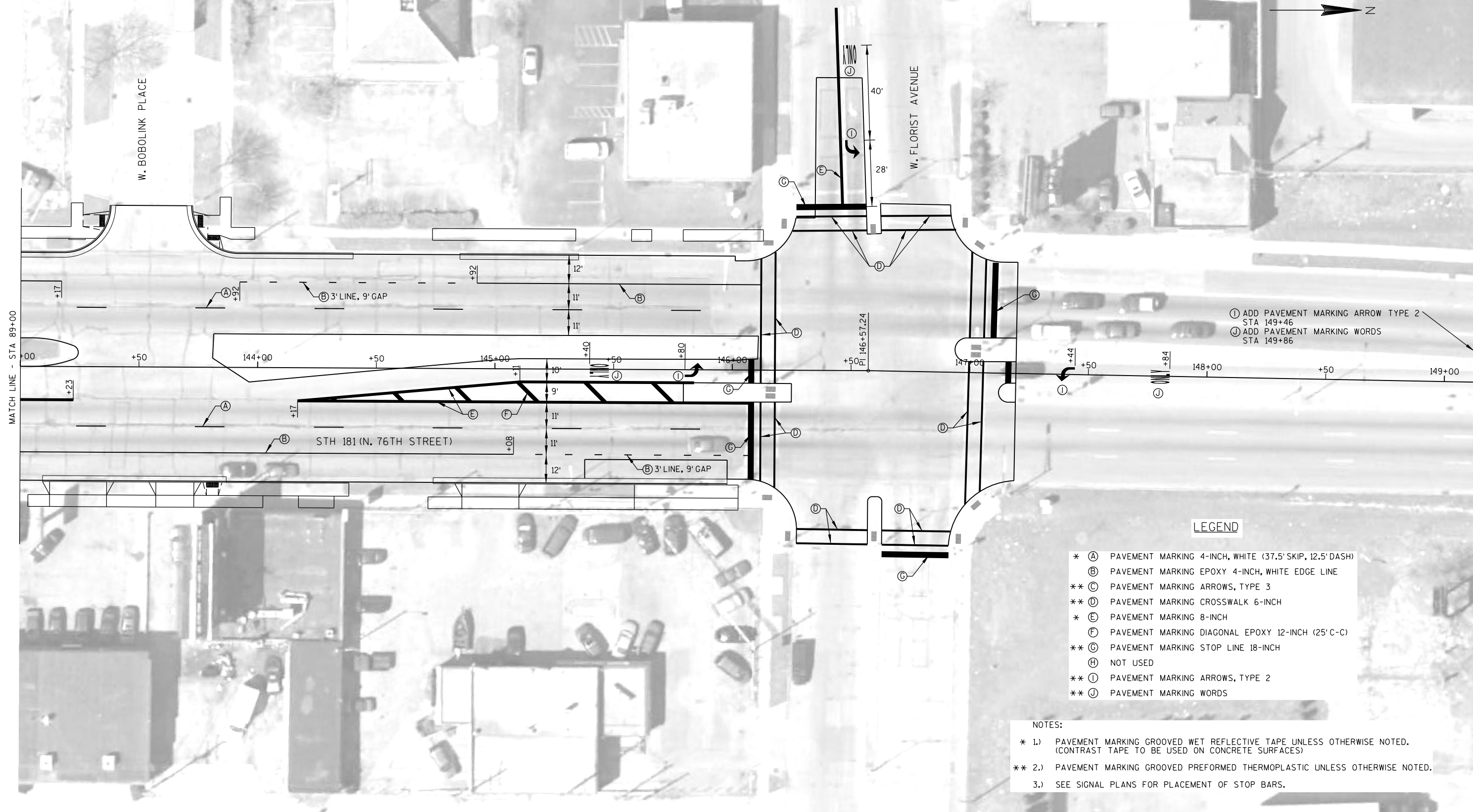
- * 1.) PAVEMENT MARKING GROOVED WET REFLECTIVE TAPE UNLESS OTHERWISE NOTED.
(CONTRAST TAPE TO BE USED ON CONCRETE SURFACES)
- ** 2.) PAVEMENT MARKING GROOVED PREFORMED THERMOPLASTIC UNLESS OTHERWISE NOTED.
- 3.) SEE SIGNAL PLANS FOR PLACEMENT OF STOP BARS.

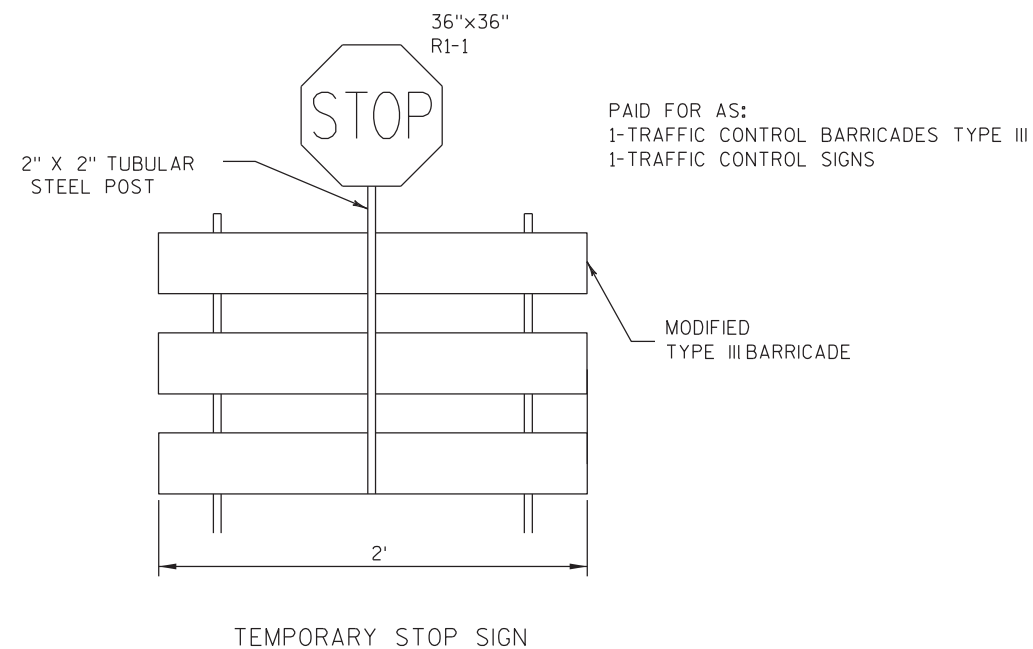
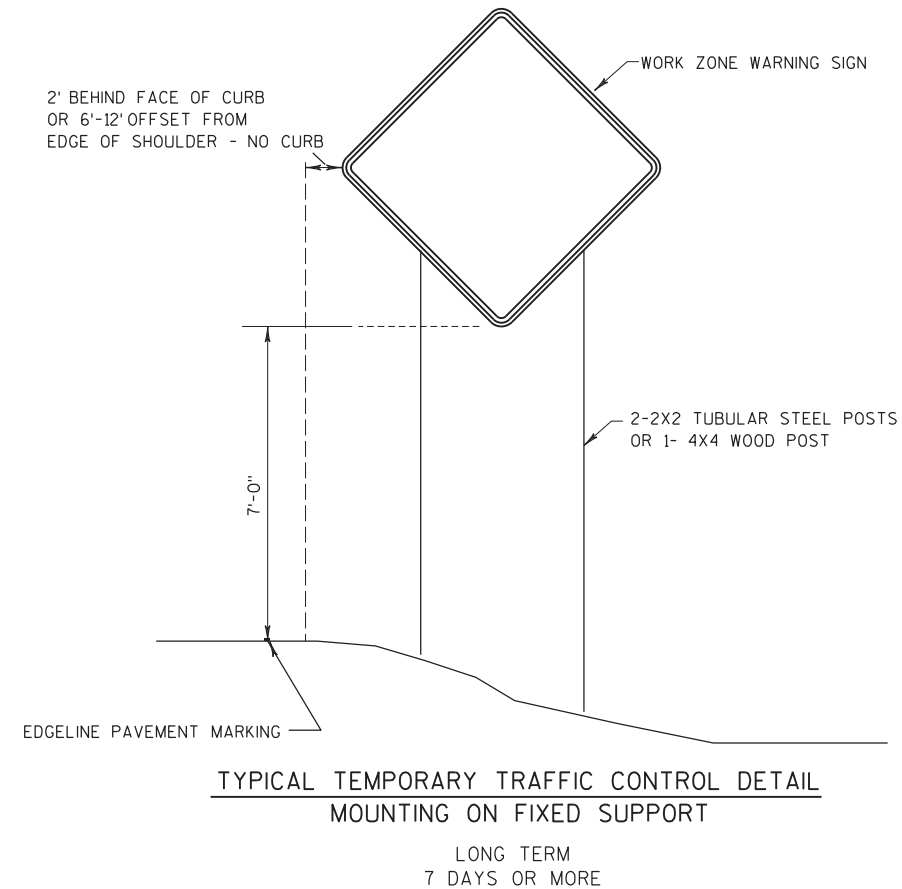












GENERAL NOTES FOR TRAFFIC CONTROL
(NOTES APPLY TO ALL TRAFFIC CONTROL AND STAGING SHEETS.)

PHASE CURB RAMP, CROSSOVER WORK AND INTERSECTION WORK TO MAINTAIN PEDESTRIAN ACCESS.
SEE SDD "TRAFFIC CONTROL, PEDESTRIAN ACCOMODATION".

ALL SIGNS ARE 48-INCH X 48-INCH UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS REFLECTIVE ORANGE.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED
TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE INCLUDING
EXISTING SIGNING IN THE VICINITY, SHALL BE COVERED OR REMOVED AS SPECIFIED
IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS DIRECTED BY THE ENGINEER.

SEE SPECIAL PROVISIONS FOR ADDITIONAL TRAFFIC CONTROL/STAGING REQUIREMENTS.

BARRICADES OR DRUMS THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE
IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR
CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

REMOVE ALL EXISTING PAVEMENT MARKINGS WHICH CONFLICT WITH THE TRAFFIC CONTROL.

TRAFFIC CONTROL DRUMS IN TAPERS SHALL BE EQUIPPED WITH
WARNING LIGHTS, TYPE "C", ONE WAY LIGHTS IN TAPERS ONLY,
UNLESS OTHERWISE SHOWN.

BARRICADE STRIPES ARE TO BE SLOPED DOWNWARD IN THE
DIRECTION OF TRAFFIC FLOW.

CONTRACTOR TO CONTACT JAMES BROWN (414-286-3276) OR SHARON BETTHAUSER (414-286-3632)
WITH THE CITY OF MILWAUKEE FIVE WORKING DAYS IN ADVANCE OF NEED
FOR POSTING OF TEMPORARY NO-PARKING SIGNS.

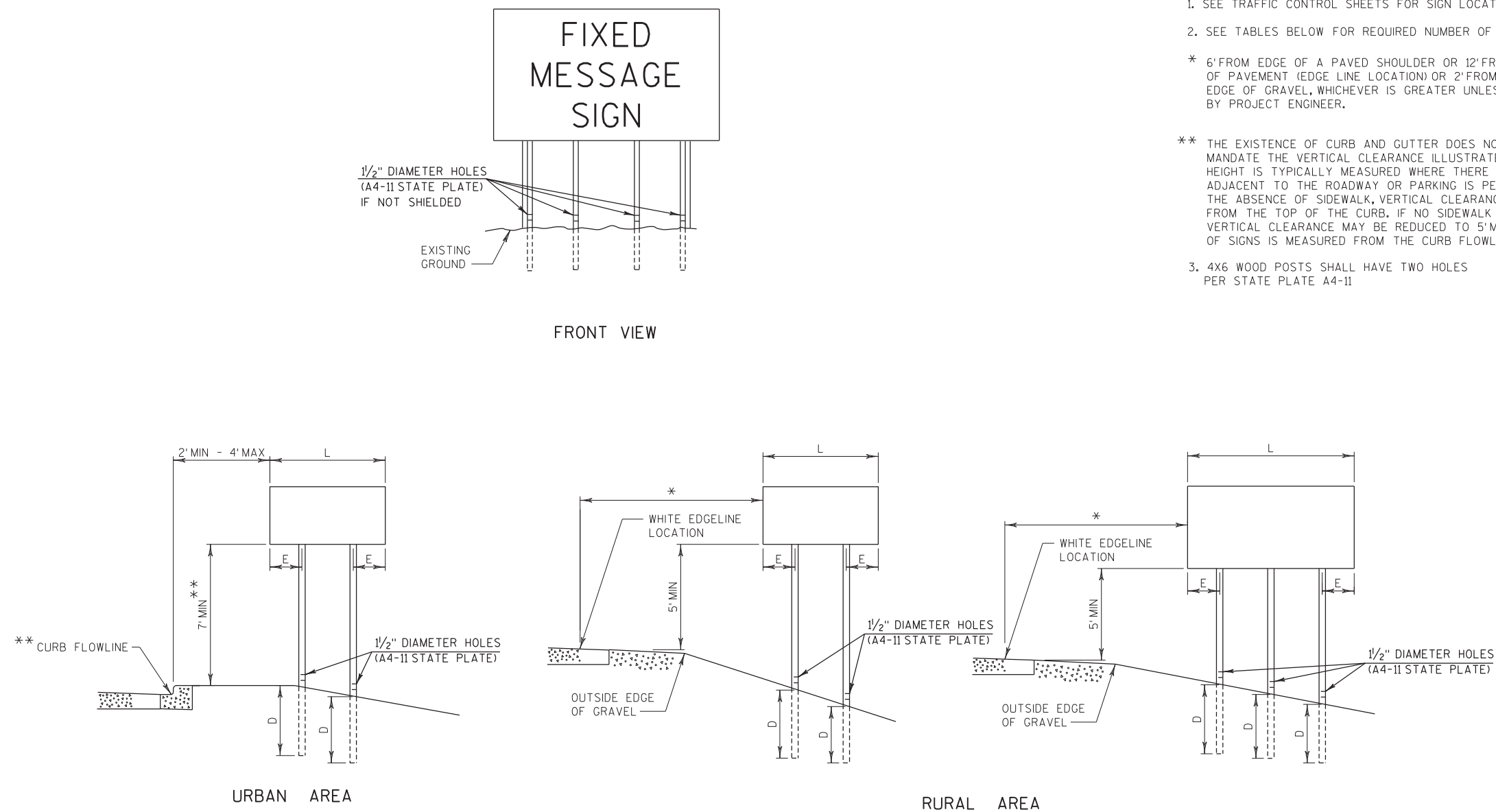
CONTRACTOR TO PROVIDE AND MAINTAIN TEMPORARY ASPHALT WEDGE THROUGH CROSS STREETS
IN MILLED AREAS TO MAINTAIN ACCESS.

CONTRACTOR TO PROVIDE AND MAINTAIN GRAVEL WEDGE IN FRONT OF DRIVEWAYS
TO MAINTAIN ACCESS.

DO NOT REMOVE ROUTE MARKERS DURING CONSTRUCTION.

PROVIDE R1-1F SIGNS AT TEMPORARY SIGNAL LOCATIONS DURING CONSTRUCTION.

CONTRACTOR TO MAINTAIN ONE THRU AND ONE LEFT TURN LANE AT SIGNALIZED INTERSECTIONS.
STAGE LEFT TURN LANE BASE PATCHING, MILLING AND PAVING OPERATIONS TO
MAINTAIN LEFT TURN LANE.



NOTES

1. SEE TRAFFIC CONTROL SHEETS FOR SIGN LOCATIONS.
2. SEE TABLES BELOW FOR REQUIRED NUMBER OF POSTS.
- * 6' FROM EDGE OF A PAVED SHOULDER OR 12' FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) OR 2' FROM OUTSIDE EDGE OF GRAVEL, WHICHEVER IS GREATER UNLESS DIRECTED BY PROJECT ENGINEER.
- ** THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5' MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
3. 4X6 WOOD POSTS SHALL HAVE TWO HOLES PER STATE PLATE A4-II

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
GREATER THAN 48" LESS THAN 60"	12"
60" TO 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
GREATER THAN 120" LESS THAN 168"	12"

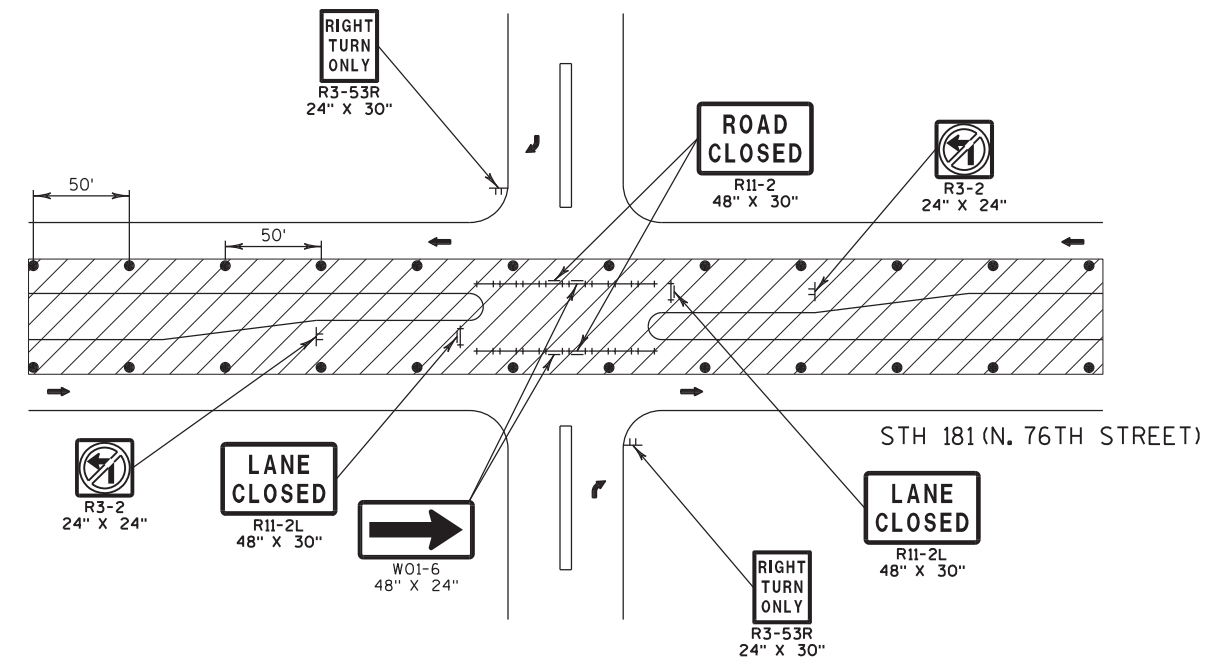
SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)	
L	E
168" AND GREATER	12"

POST EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'

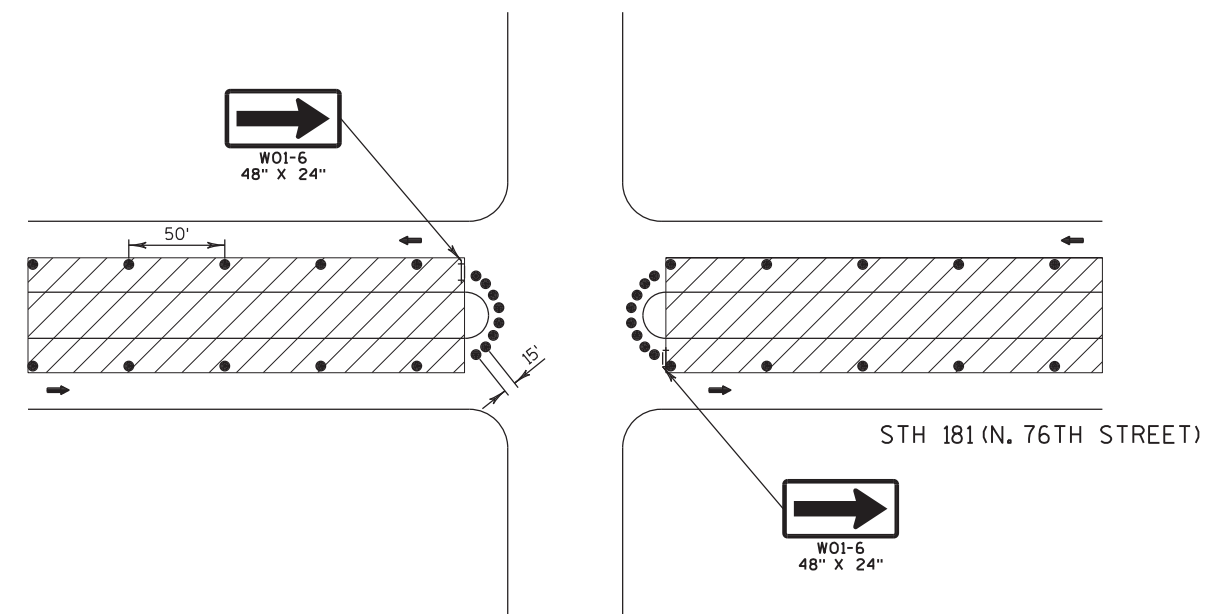
NOTE TO DESIGNERS: SHOW POSTS ON FMS SIGN DETAILS.

POST MOUNTING DETAIL FOR TRAFFIC CONTROL FIXED MESSAGE SIGNS



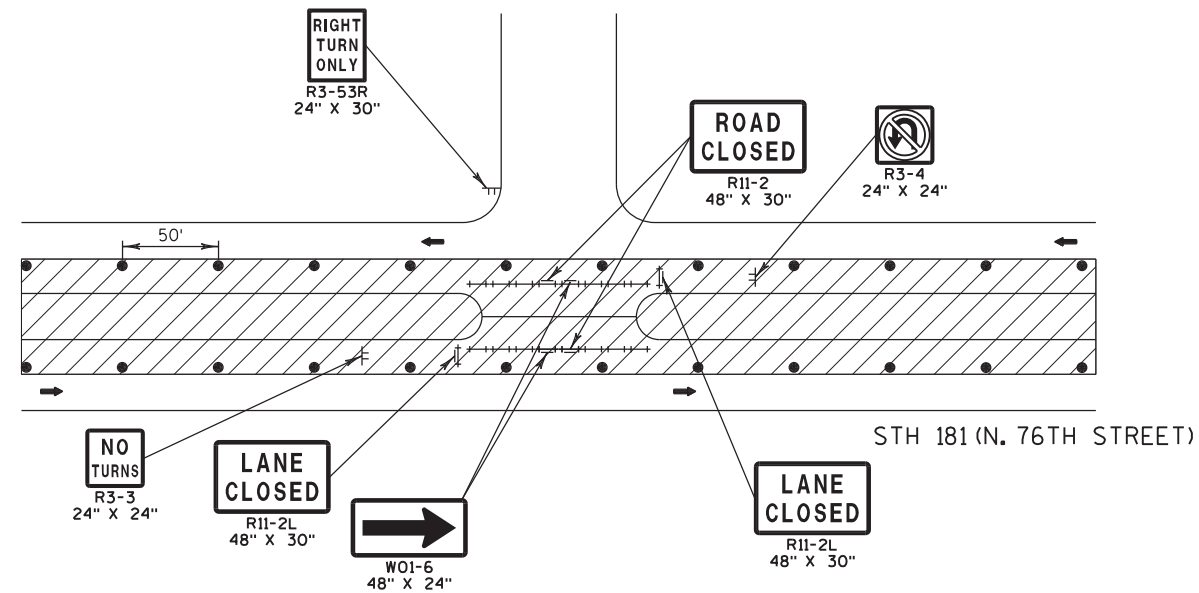
TRAFFIC CONTROL FOR INTERSECTION WITHIN SINGLE INSIDE LANE CLOSURE WHILE INTERSECTION IS CLOSED

W. CARMEN AVENUE
W. BOBOLINK AVENUE



TRAFFIC CONTROL FOR MEDIAN OPENING OPEN TO TRAFFIC WITHIN INSIDE LANE CLOSURE

W. MEDFORD AVENUE
W. CARMEN AVENUE
W. BOBOLINK AVENUE
W. BOBOLINK PLACE



TRAFFIC CONTROL FOR MEDIAN OPENING CLOSED TO TRAFFIC WITHIN INSIDE LANE CLOSURE

W. MEDFORD AVENUE
W. BOBOLINK PLACE

LEGEND



WORK ZONE



DIRECTION OF TRAFFIC



TRAFFIC CONTROL DRUM



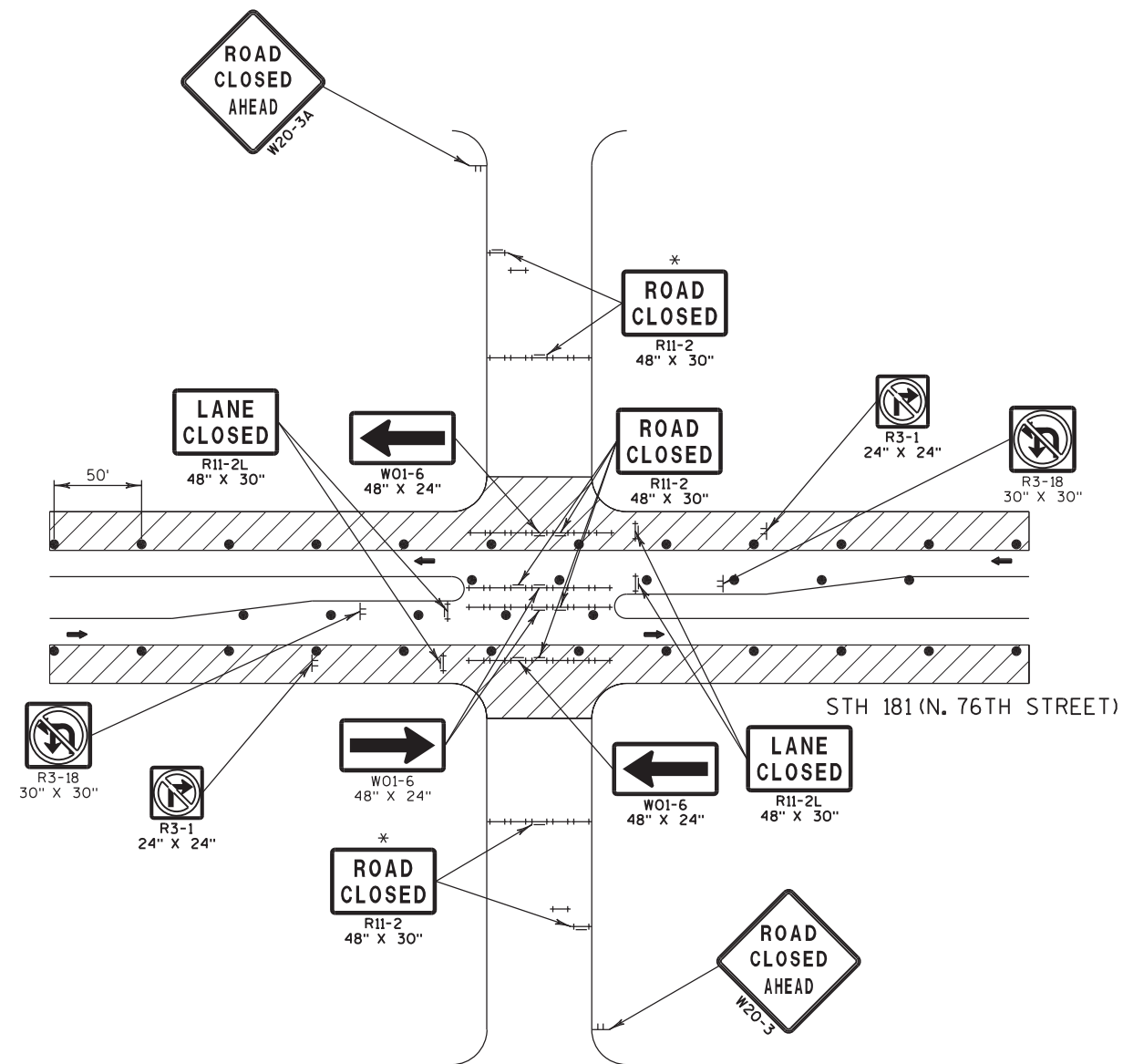
SIGN ON TEMPORARY SUPPORT



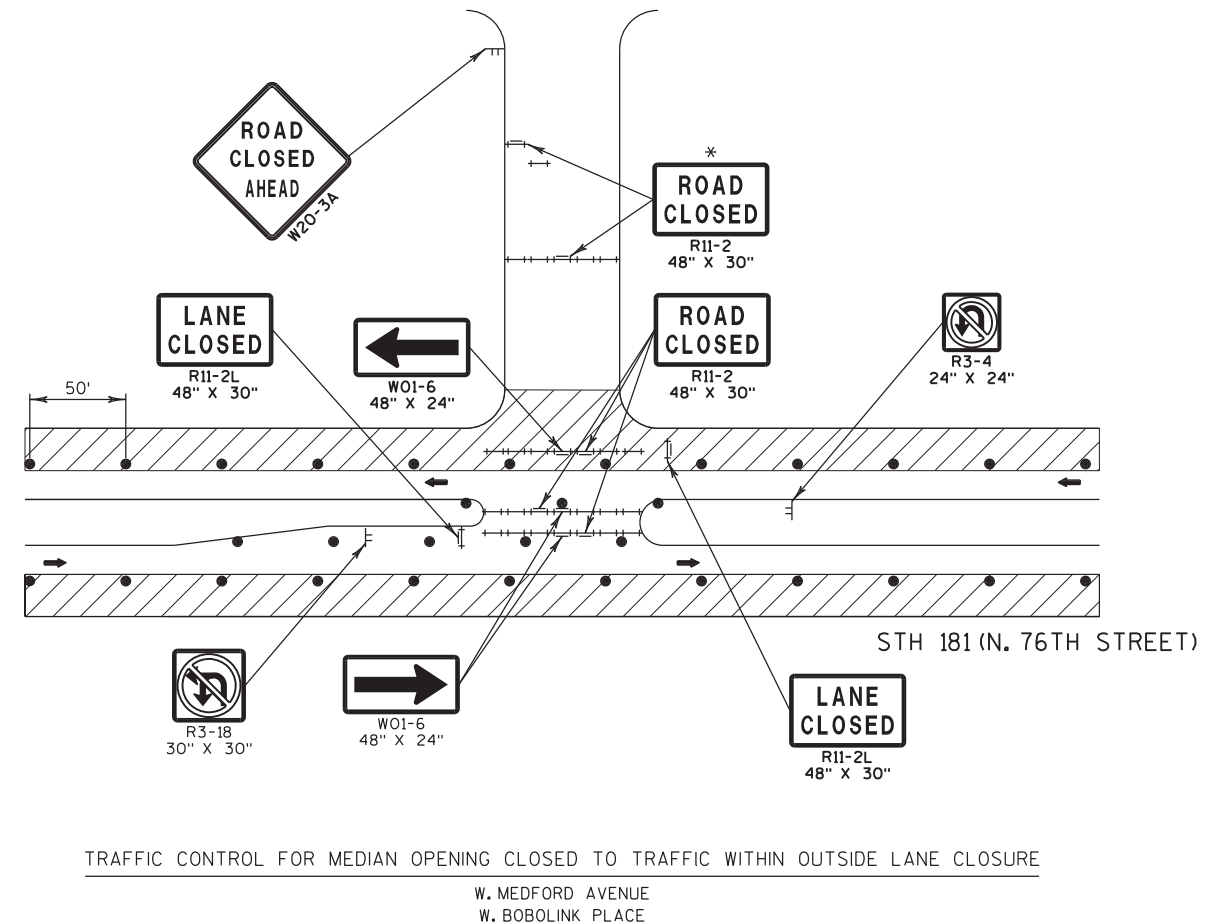
TYPE III BARRICADE WITH/WITHOUT SIGN



TYPE III BARRICADE WITH ATTACHED SIGN
AND TYPE "A" WARNING LIGHT (FLASHING)



TRAFFIC CONTROL FOR INTERSECTION WITHIN SINGLE OUTSIDE LANE CLOSURE WHILE INTERSECTION IS CLOSED
W. CARMEN AVENUE
W. BOBOLINK AVENUE



LEGEND



WORK ZONE



DIRECTION OF TRAFFIC



TRAFFIC CONTROL DRUM



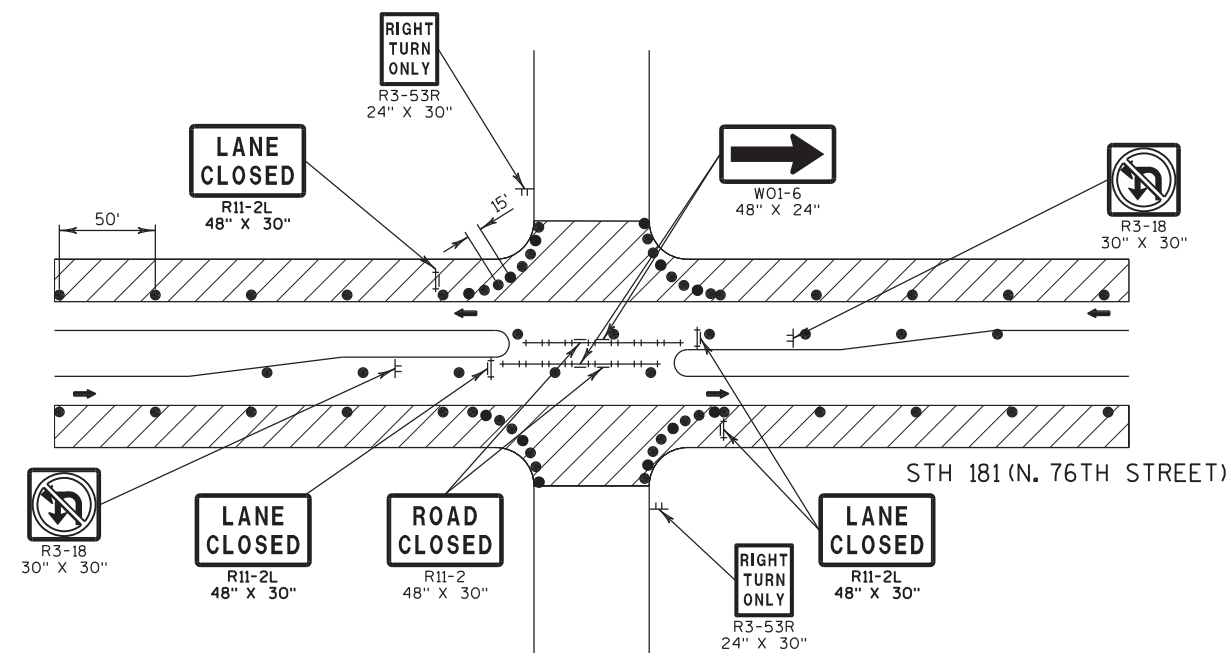
SIGN ON TEMPORARY SUPPORT



TYPE III BARRICADE WITH/WITHOUT SIGN

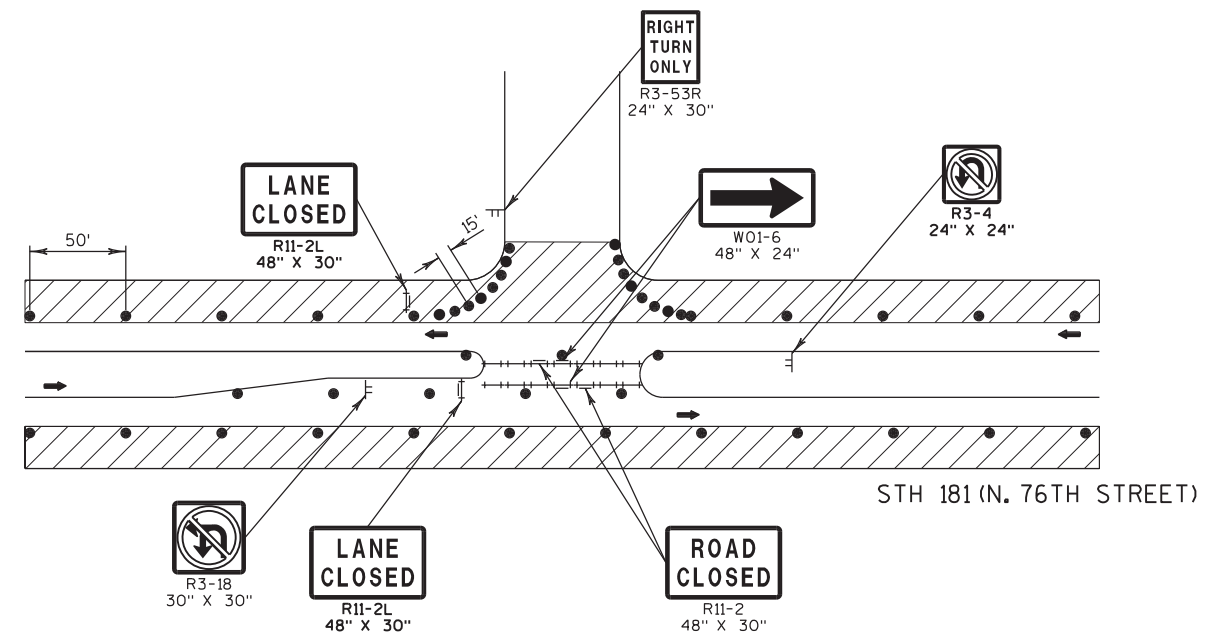


TYPE III BARRICADE WITH ATTACHED SIGN
AND TYPE "A" WARNING LIGHT (FLASHING)



TRAFFIC CONTROL FOR INTERSECTION WITHIN SINGLE OUTSIDE LANE CLOSURE WHILE INTERSECTION IS CLOSED

W. CARMEN AVENUE
W. BOBOLINK AVENUE



TRAFFIC CONTROL FOR SIDE ROAD OPEN TO TRAFFIC WITHIN OUTSIDE LANE CLOSURE

W. MEDFORD AVENUE
W. BOBOLINK PLACE

LEGEND



WORK ZONE



DIRECTION OF TRAFFIC



TRAFFIC CONTROL DRUM

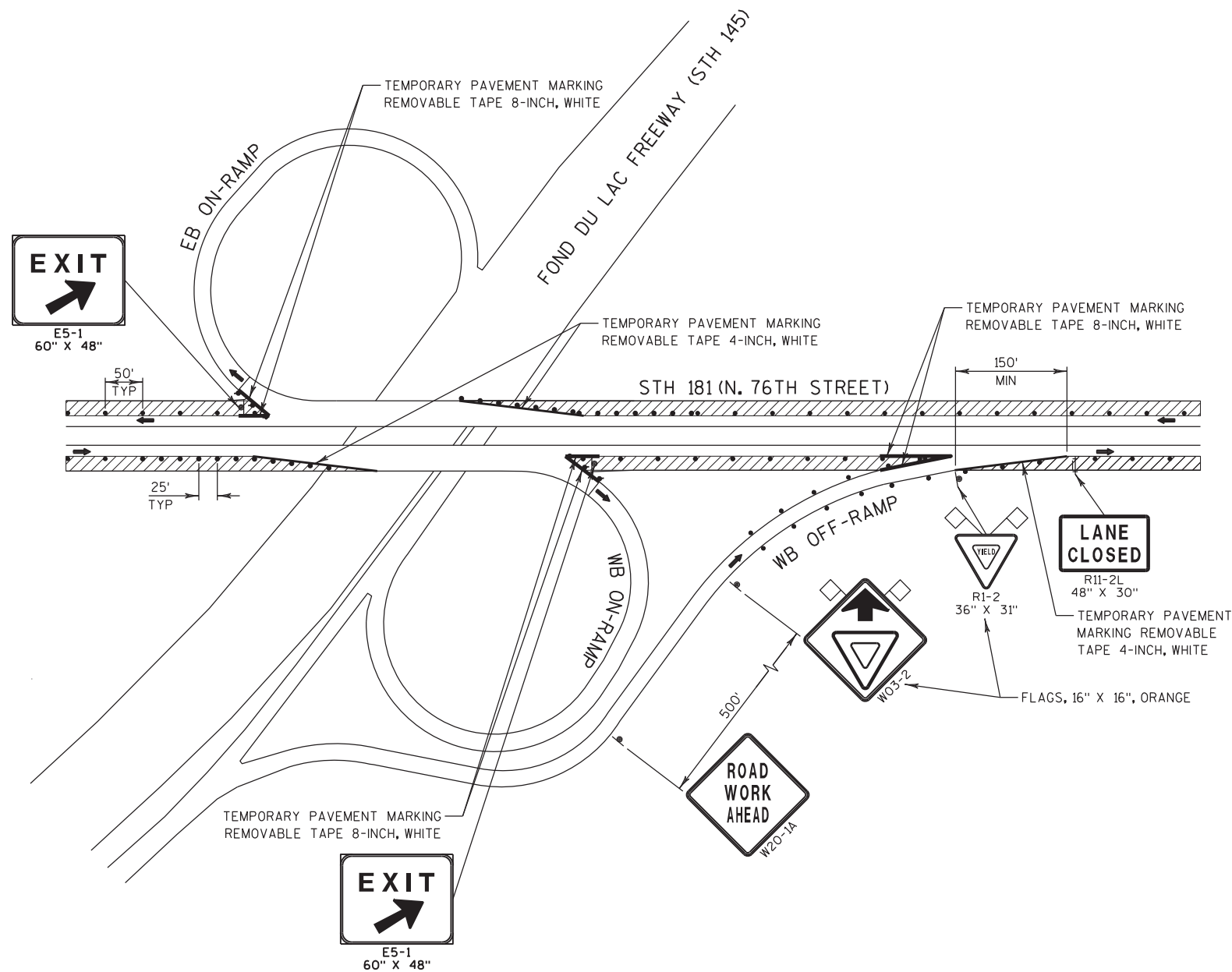


SIGN ON TEMPORARY SUPPORT



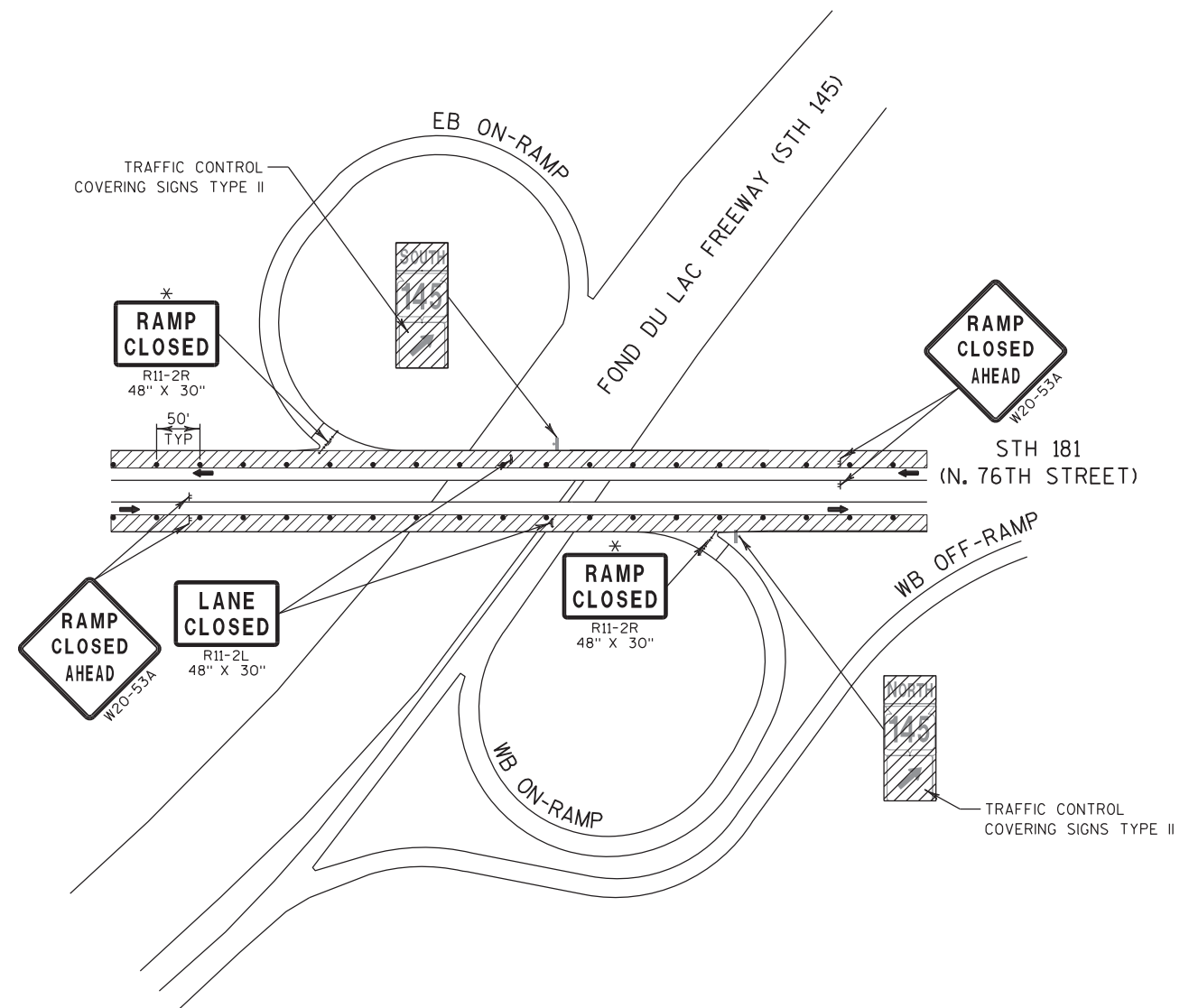
TYPE III BARRICADE WITH/WITHOUT SIGN

TYPE III BARRICADE WITH ATTACHED SIGN
AND TYPE "A" WARNING LIGHT (FLASHING)



TRAFFIC CONTROL FOR ENTRANCE RAMP WITHIN LANE CLOSURE WHILE RAMP IS OPEN

EB ENTRANCE RAMP TO FOND DU LAC FREEWAY (STH 145)
WB ENTRANCE RAMP TO FOND DU LAC FREEWAY (STH 145)
NB EXIT RAMP TO STH 181 (N. 76TH STREET)



TRAFFIC CONTROL FOR ENTRANCE RAMP WITHIN LANE CLOSURE WHILE RAMP IS CLOSED (SHORT TERM ONLY)

EB ENTRANCE RAMP TO FOND DU LAC FREEWAY (STH 145)
WB ENTRANCE RAMP TO FOND DU LAC FREEWAY (STH 145)

LEGEND



WORK ZONE



DIRECTION OF TRAFFIC



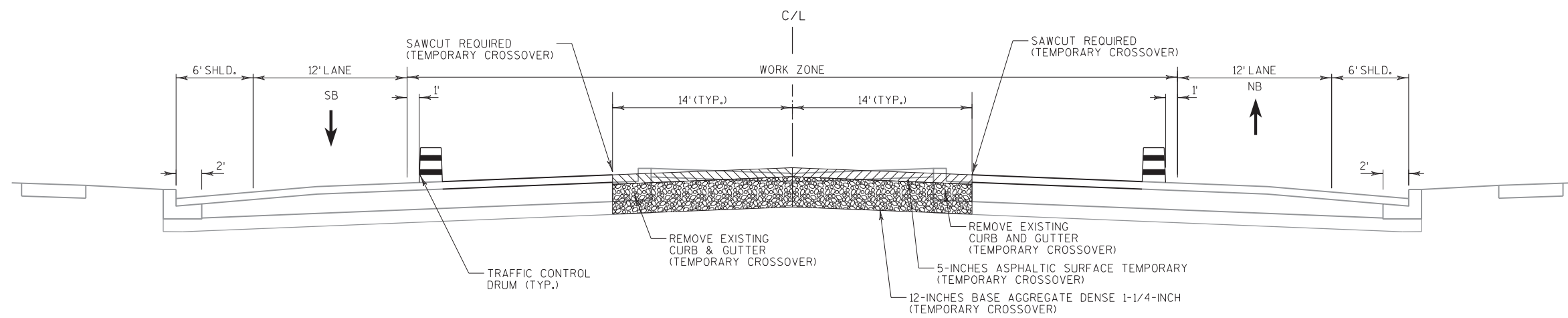
TRAFFIC CONTROL DRUM



SIGN ON TEMPORARY SUPPORT

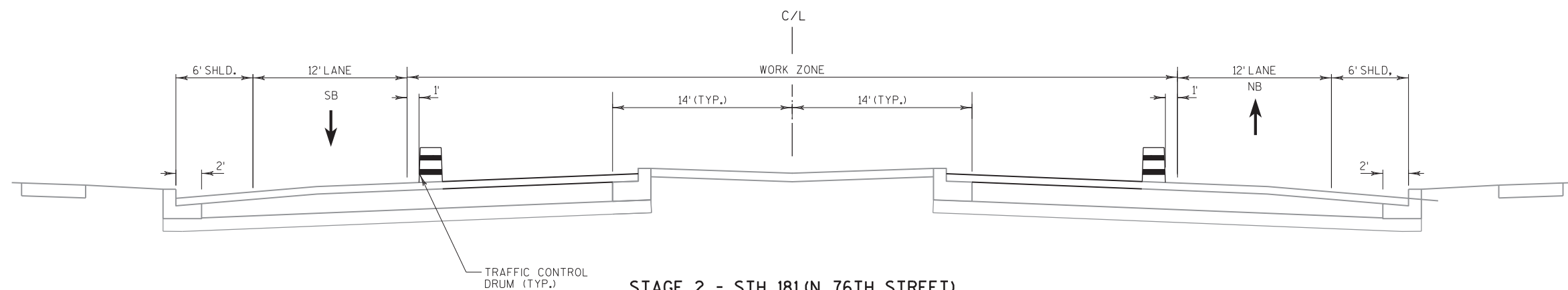
TYPE III BARRICADE WITH/WITHOUT SIGN

TYPE III BARRICADE WITH ATTACHED SIGN
AND TYPE "A" WARNING LIGHT (FLASHING)



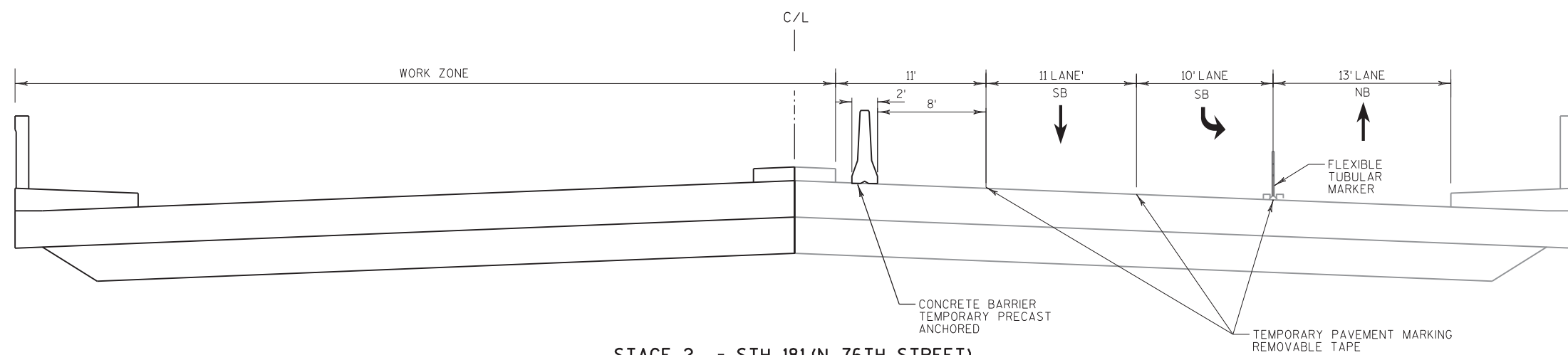
STAGE 1 - STH 181 (N. 76TH STREET)

W. GRANTOSA DRIVE TO W. FLORIST AVENUE



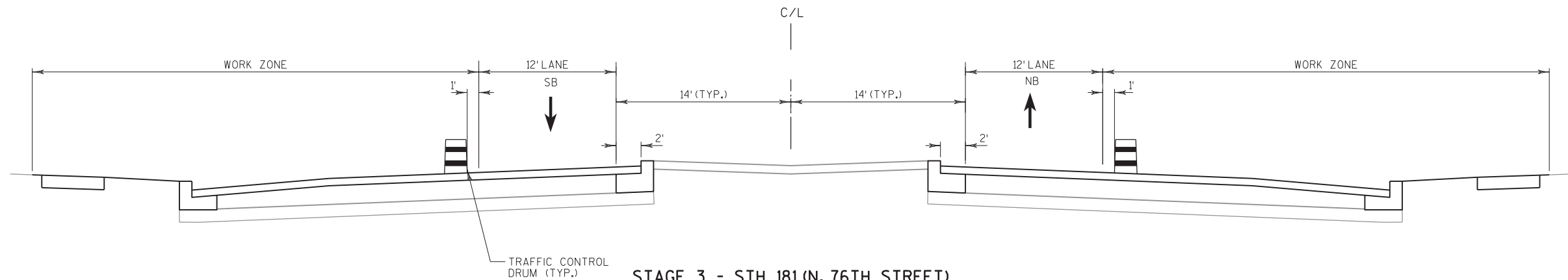
STAGE 2 - STH 181 (N. 76TH STREET)

W. GRANTOSA DRIVE TO W. SHERIDAN AVENUE
W. THURSTON CIRCLE TO W. FLORIST AVENUE



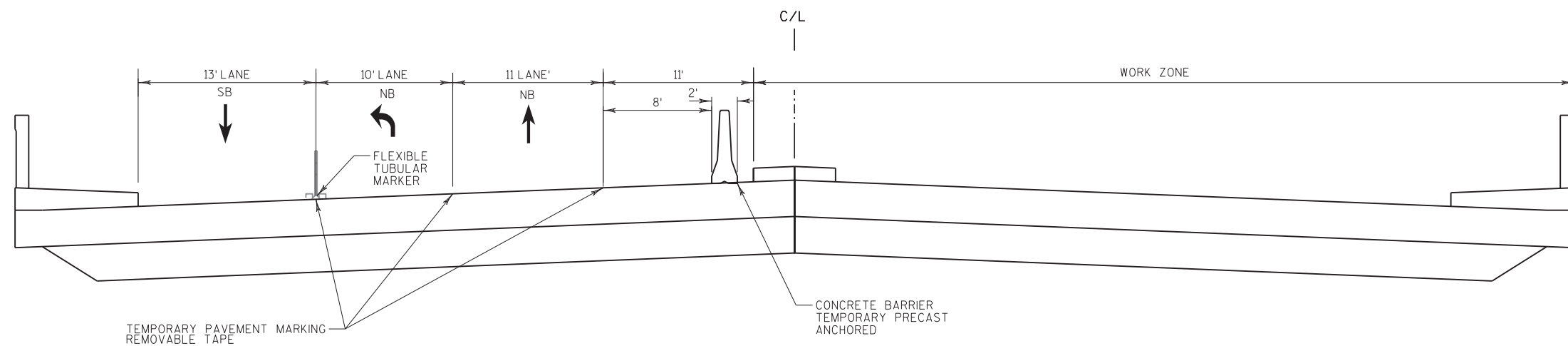
STAGE 2 - STH 181 (N. 76TH STREET)

W. SHERIDAN AVENUE TO W. THURSTON CIRCLE



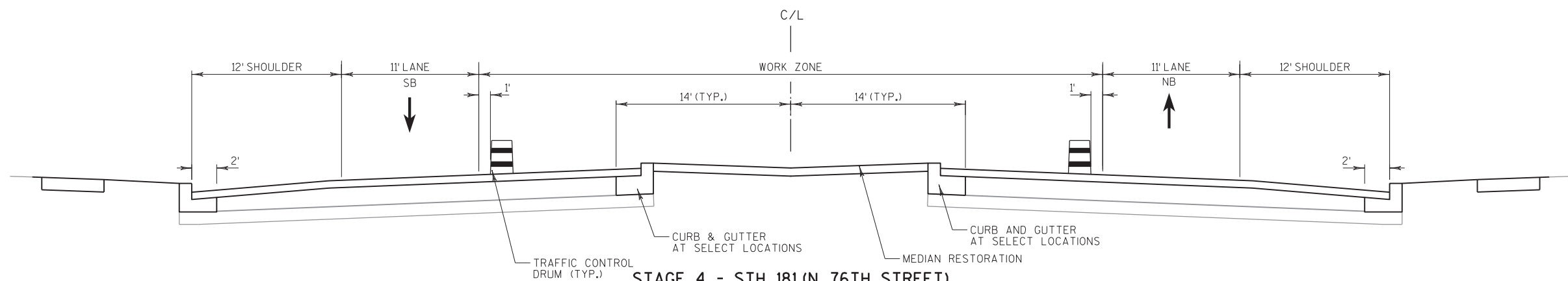
STAGE 3 - STH 181 (N. 76TH STREET)

W. GRANTOSA DRIVE TO W. SHERIDAN AVENUE
W. THURSTON CIRCLE TO W. FLORIST AVENUE



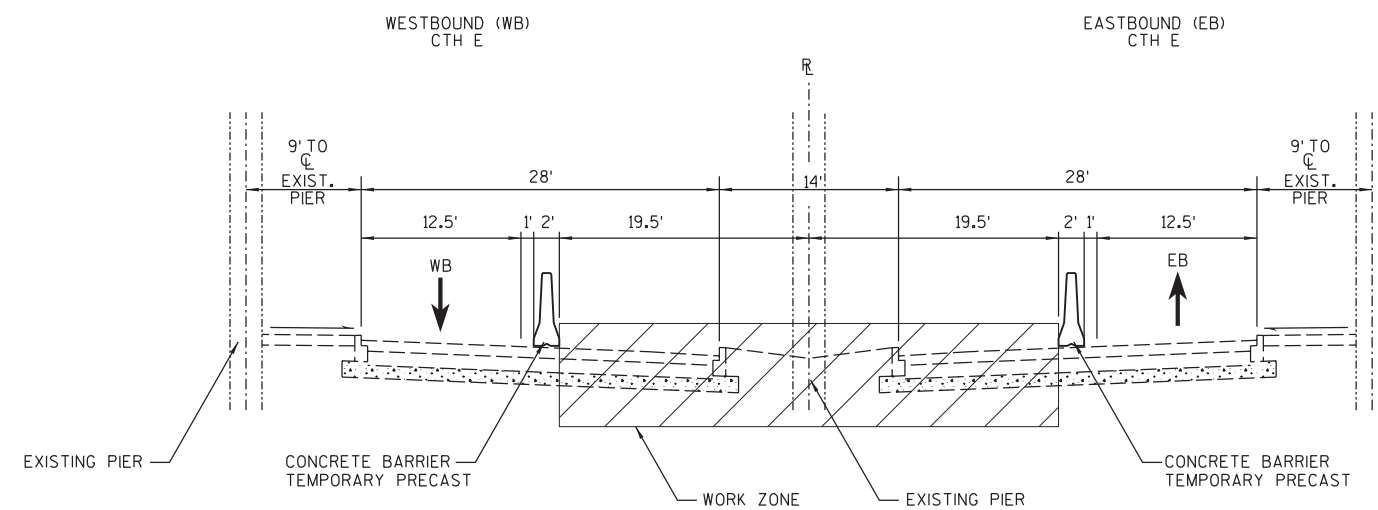
STAGE 3 - STH 181 (N. 76TH STREET)

W. SHERIDAN AVENUE TO W. THURSTON CIRCLE

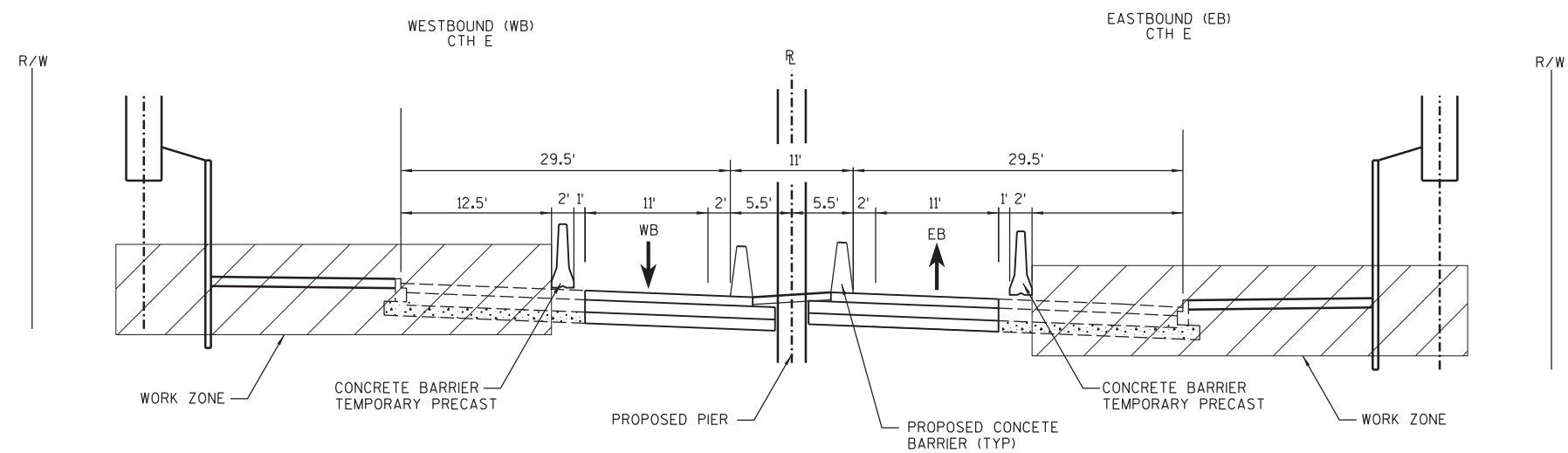


STAGE 4 - STH 181 (N. 76TH STREET)

W. GRANTOSA DRIVE TO W. FLORIST AVENUE



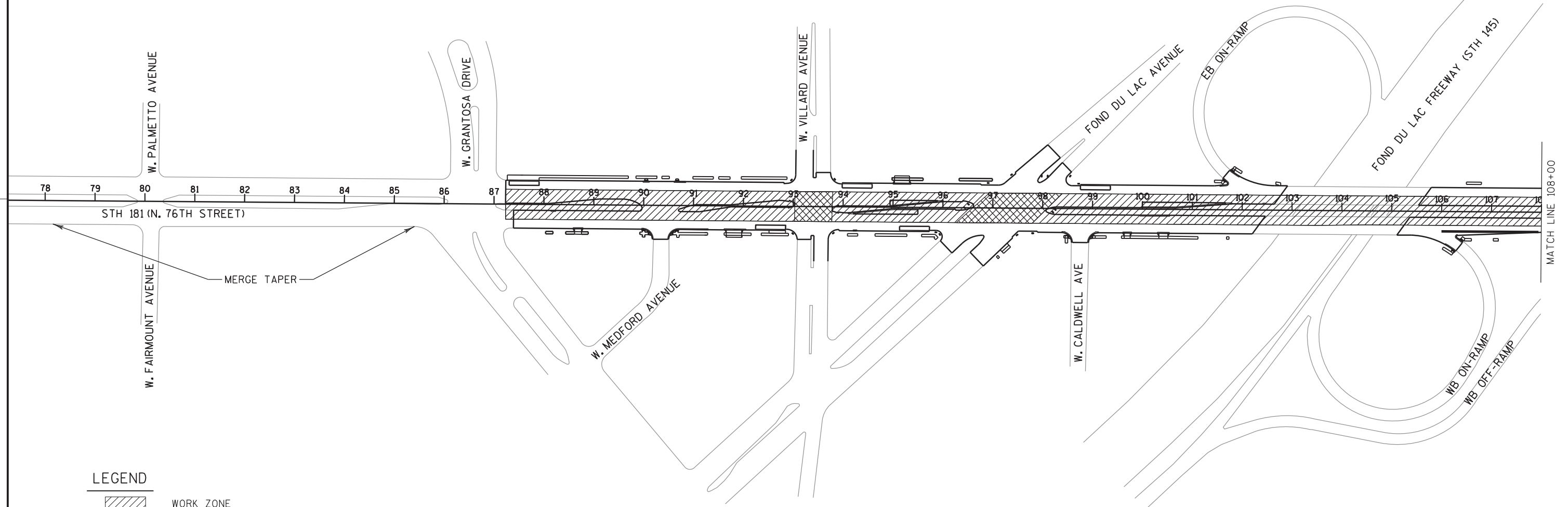
STAGE 2 AND 3 - W. SILVER SPRING DRIVE (CTH E)



STAGE 2B AND 3B - W. SILVER SPRING DRIVE (CTH E)

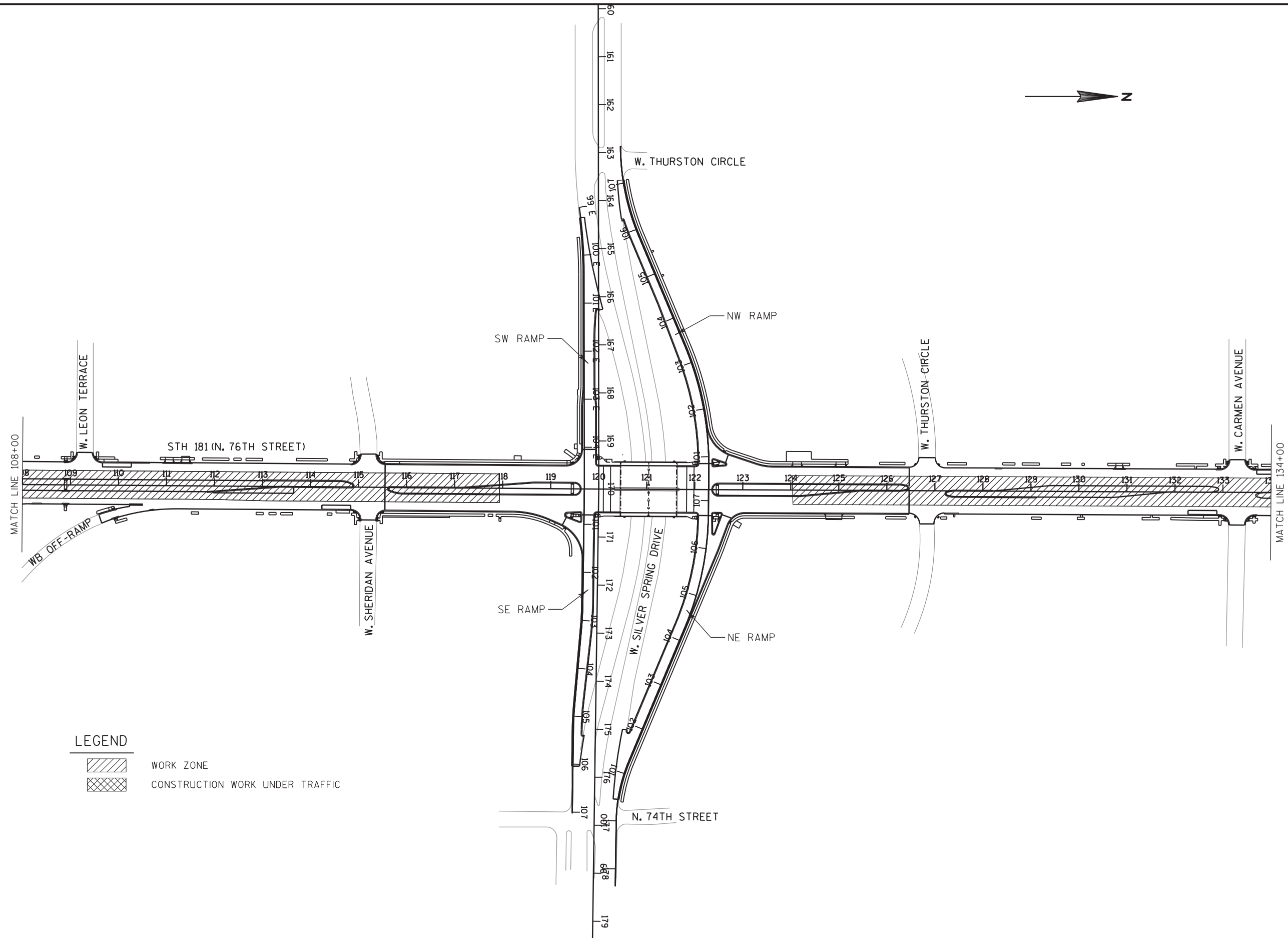
NOTES

- TRAFFIC CONTROL STAGE 1
- REDUCE TRAFFIC TO ONE OUTSIDE LANE, EACH DIRECTION
 - CONSTRUCT TEMPORARY CROSSOVERS
 - SEE CONSTRUCTION DETAILS FOR TRAFFIC CONTROL WHILE MEDIAN OPENING IS CLOSED TO TRAFFIC AND WHILE MEDIAN OPENING IS OPEN TO TRAFFIC
 - DO NOT CLOSE TWO CONSECUTIVE INTERSECTIONS AT ANY TIME
 - SEE "TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE" SDD FOR TRAFFIC CONTROL WHILE INTERSECTION REMAINS OPEN
 - SEE CONSTRUCTION DETAIL FOR TRAFFIC CONTROL FOR INTERSECTION WITHIN SINGLE INSIDE LANE CLOSURE WHILE INTERSECTION IS CLOSED
 - PLACE "ROAD WORK AHEAD" AND "END ROAD WORK" SIGNS A MINIMUM OF 150' IN ADVANCE OF THE INTERSECTION IN ACCORDANCE WITH "TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE" SDD AS APPROVED BY FIELD ENGINEER AND AS FIELD CONDITIONS FIT

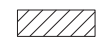


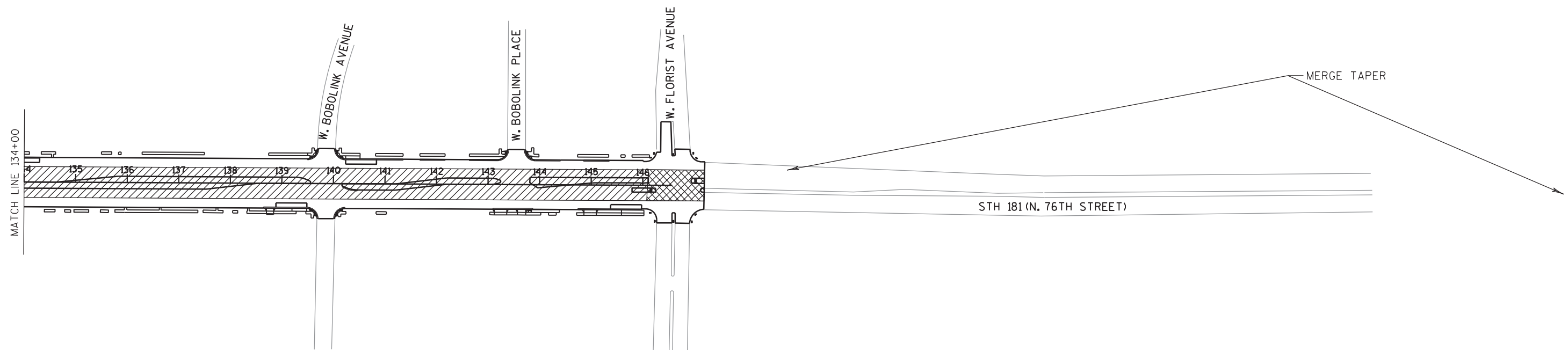
LEGEND

-  WORK ZONE
-  CONSTRUCTION WORK UNDER TRAFFIC



LEGEND

-  WORK ZONE
-  CONSTRUCTION WORK UNDER TRAFFIC



LEGEND



WORK ZONE

CONSTRUCTION WORK UNDER TRAFFIC



PROJECT NO: 2140-13-70

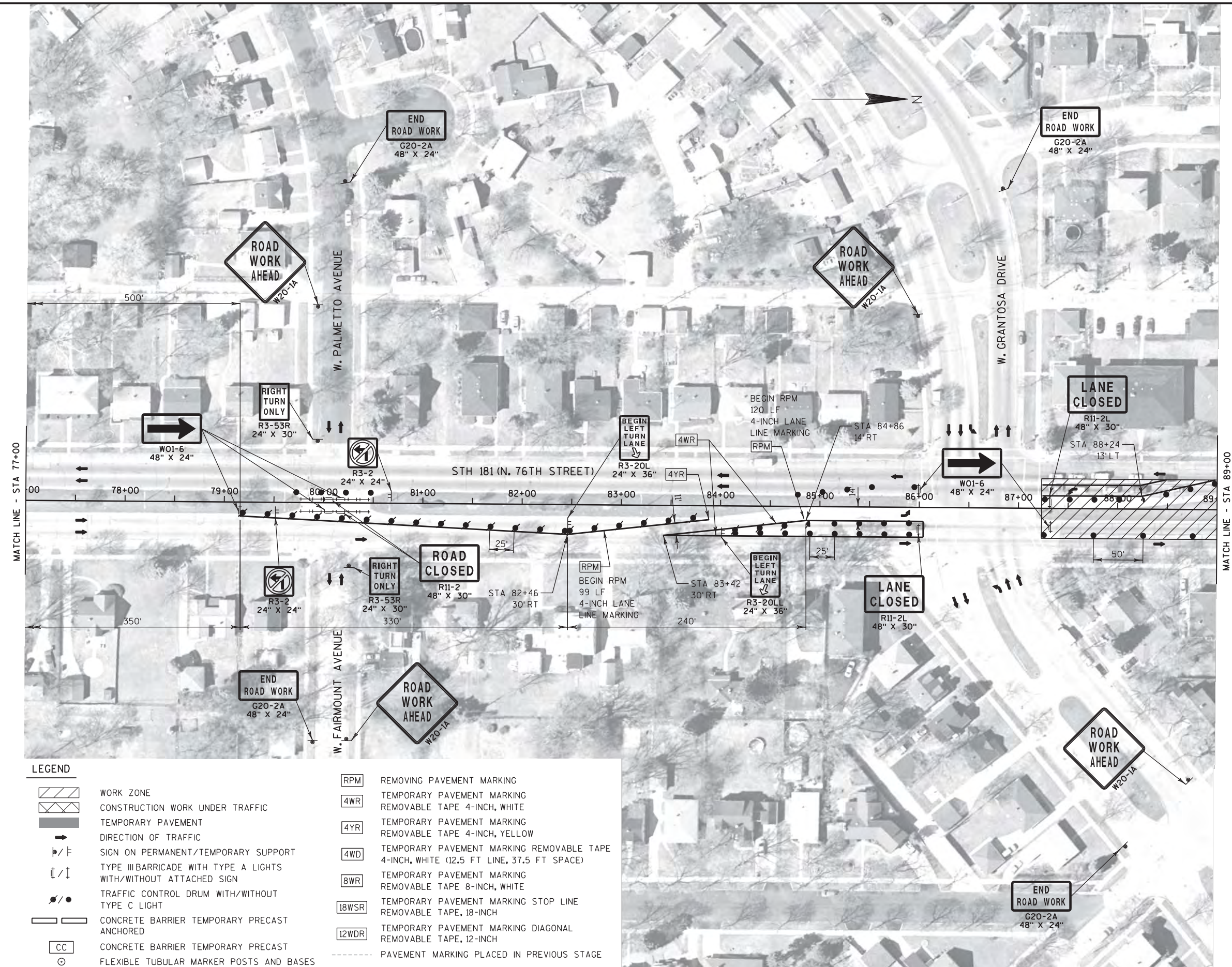
HWY: STH 181

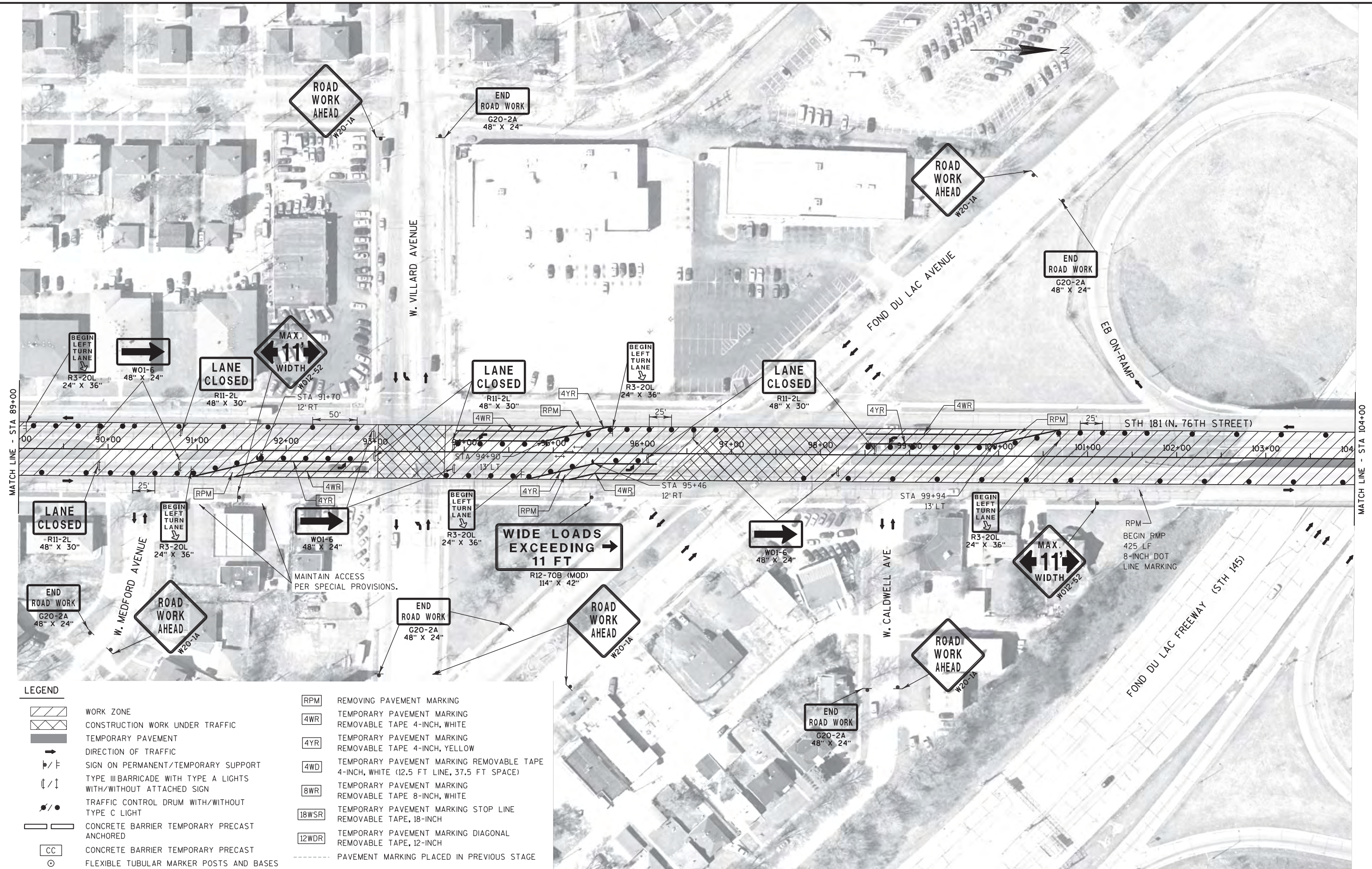
COUNTY: MILWAUKEE

TRAFFIC CONTROL STAGE 1

SHEET

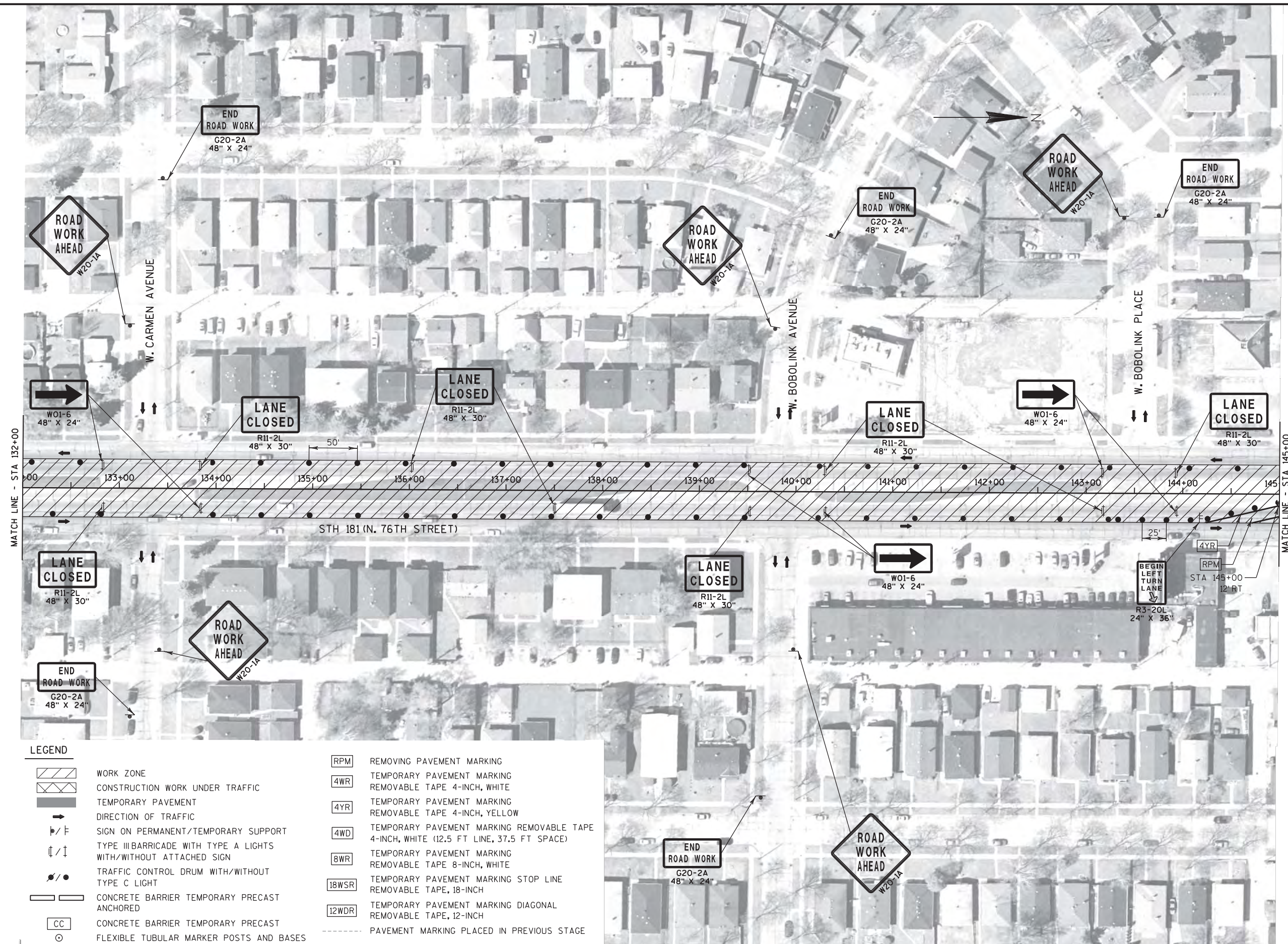
E











PROJECT NO: 2140-13-70

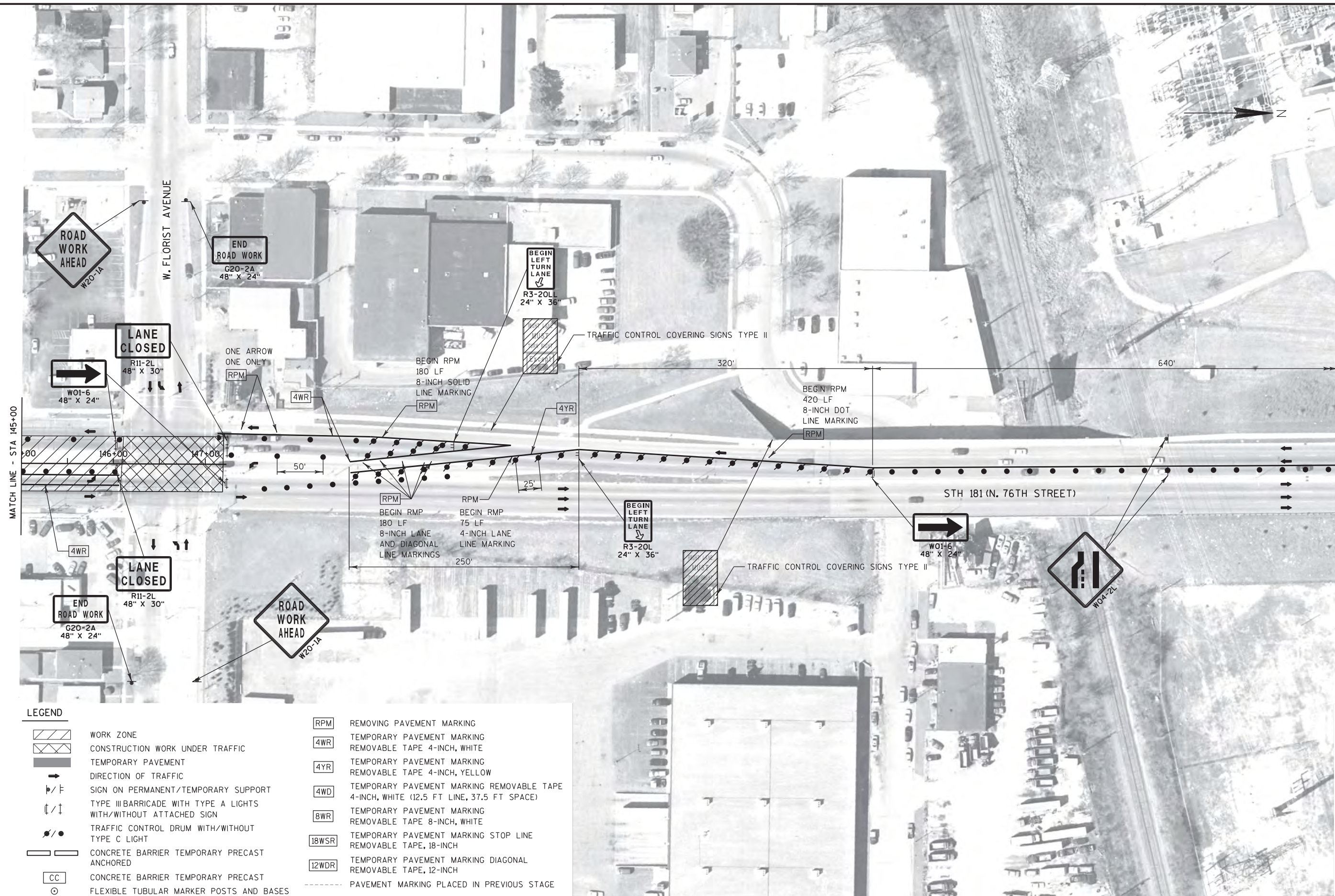
HWY: STH 181

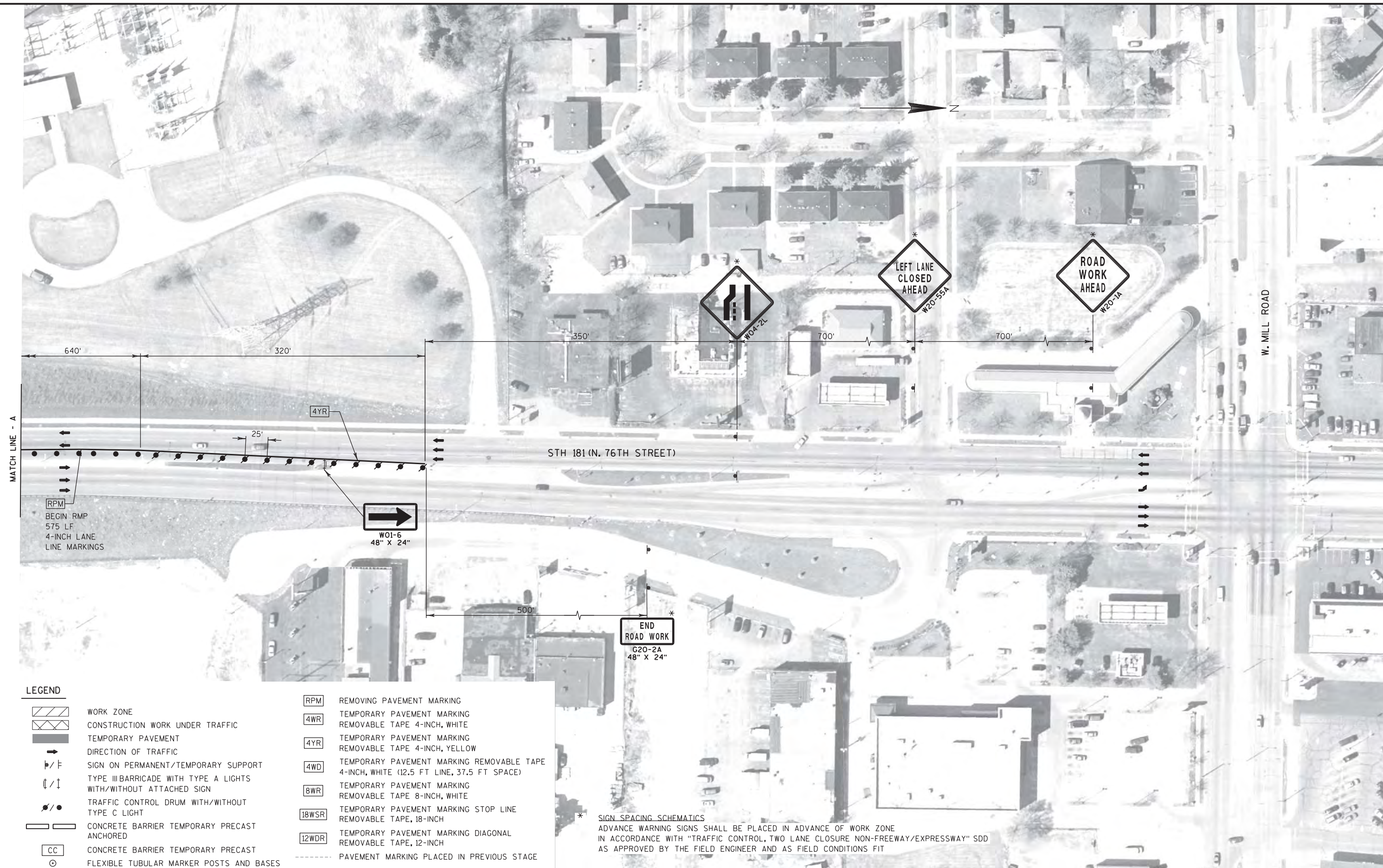
COUNTY: MILWAUKEE

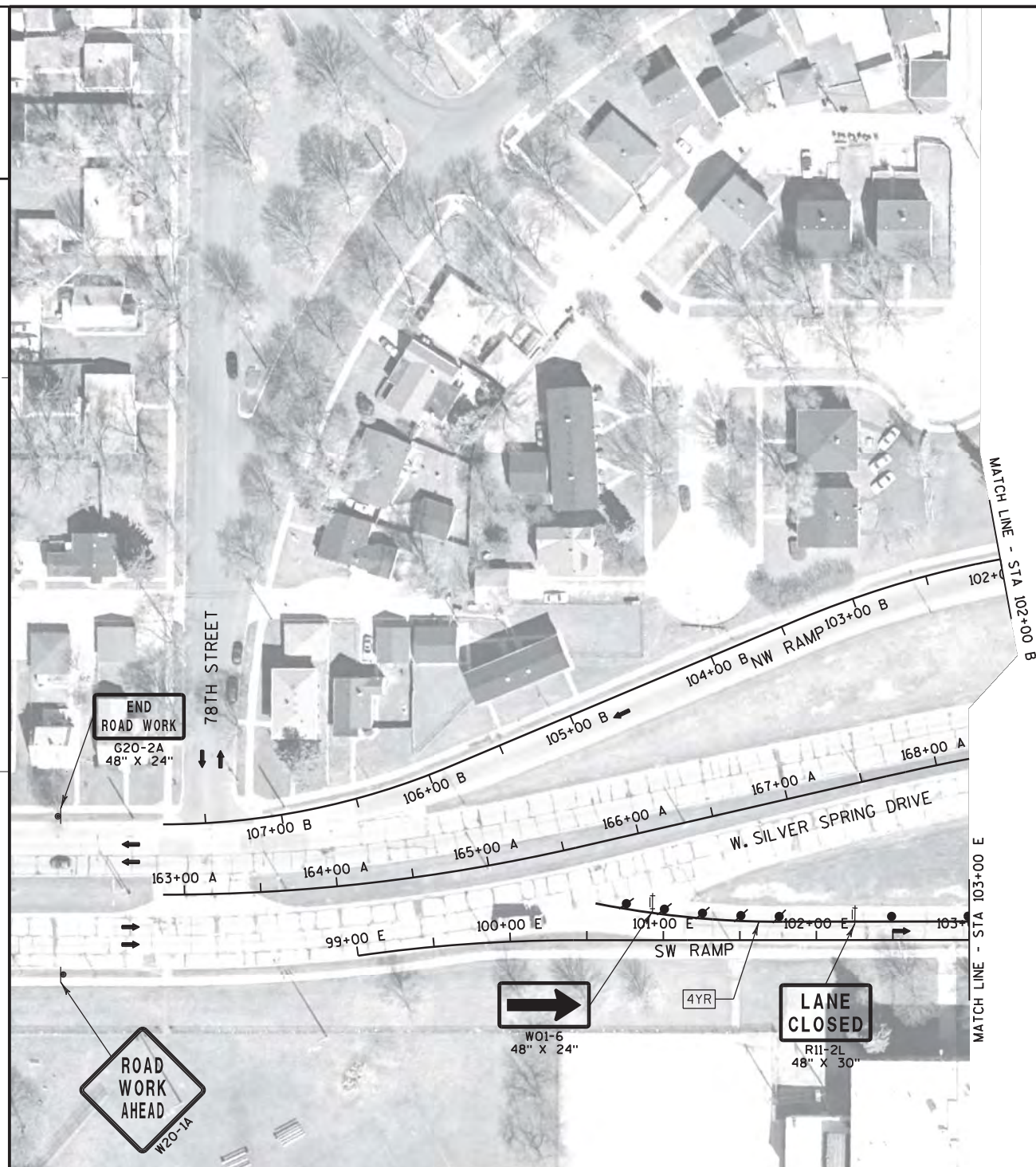
TRAFFIC CONTROL STAGE 1

SHEET

E







LEGEND

	WORK ZONE
	CONSTRUCTION WORK UNDER TRAFFIC
	TEMPORARY PAVEMENT
	DIRECTION OF TRAFFIC
	SIGN ON PERMANENT/TEMPORARY SUPPORT
	TYPE III BARRICADE WITH TYPE A LIGHTS WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	CONCRETE BARRIER TEMPORARY PRECAST ANCHORED
	CONCRETE BARRIER TEMPORARY PRECAST
	FLEXIBLE TUBULAR MARKER POSTS AND BASES

	REMOVING PAVEMENT MARKING
	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH, WHITE
	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH, YELLOW
	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH, WHITE (12.5 FT LINE, 37.5 FT SPACE)
	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 8-INCH, WHITE
	TEMPORARY PAVEMENT MARKING STOP LINE REMOVABLE TAPE, 18-INCH
	TEMPORARY PAVEMENT MARKING DIAGONAL REMOVABLE TAPE, 12-INCH
	PAVEMENT MARKING PLACED IN PREVIOUS STAGE

PROJECT NO: 2140-13-70

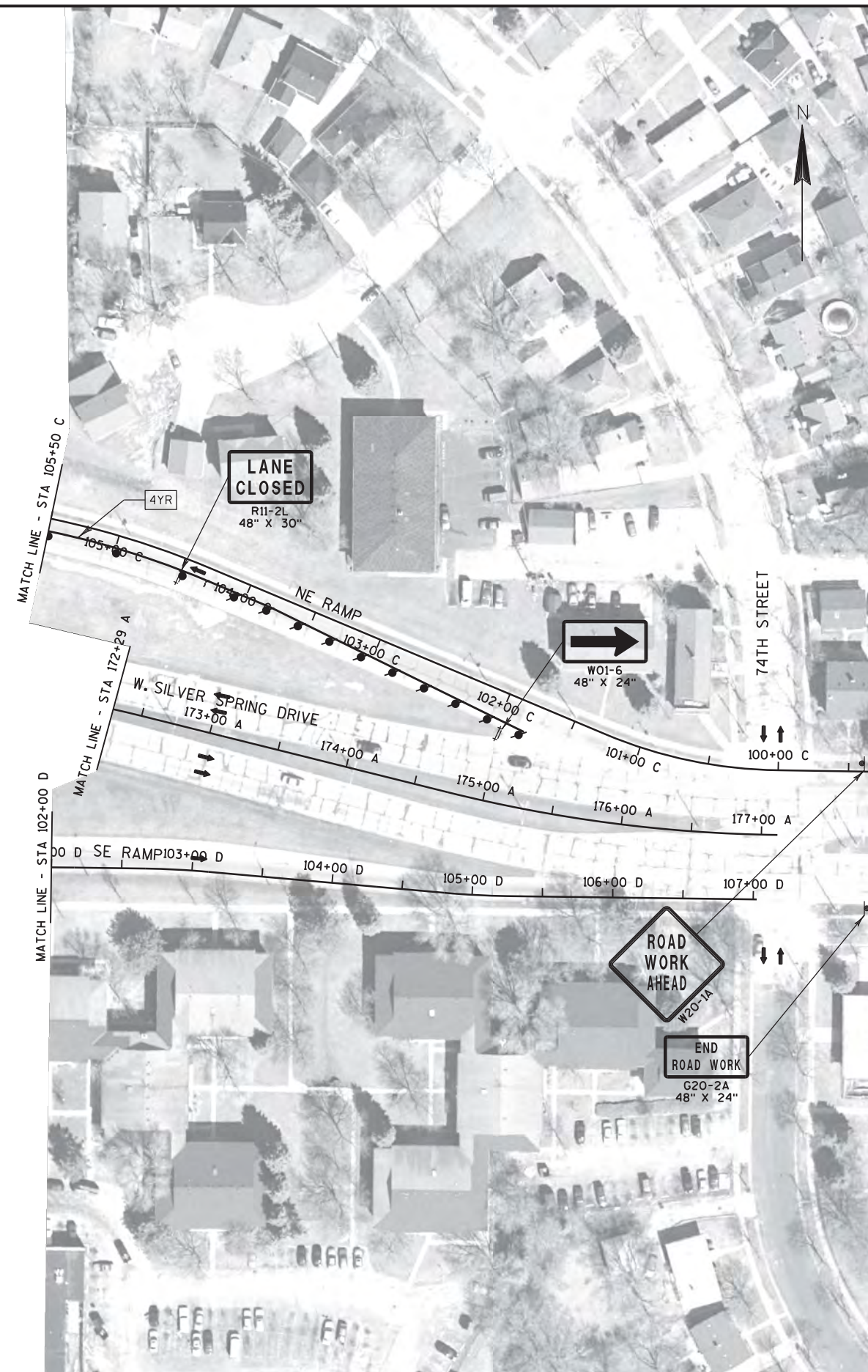
HWY: STH 181

COUNTY: MILWAUKEE

TRAFFIC CONTROL STAGE 1 - SILVER SPRING DRIVE

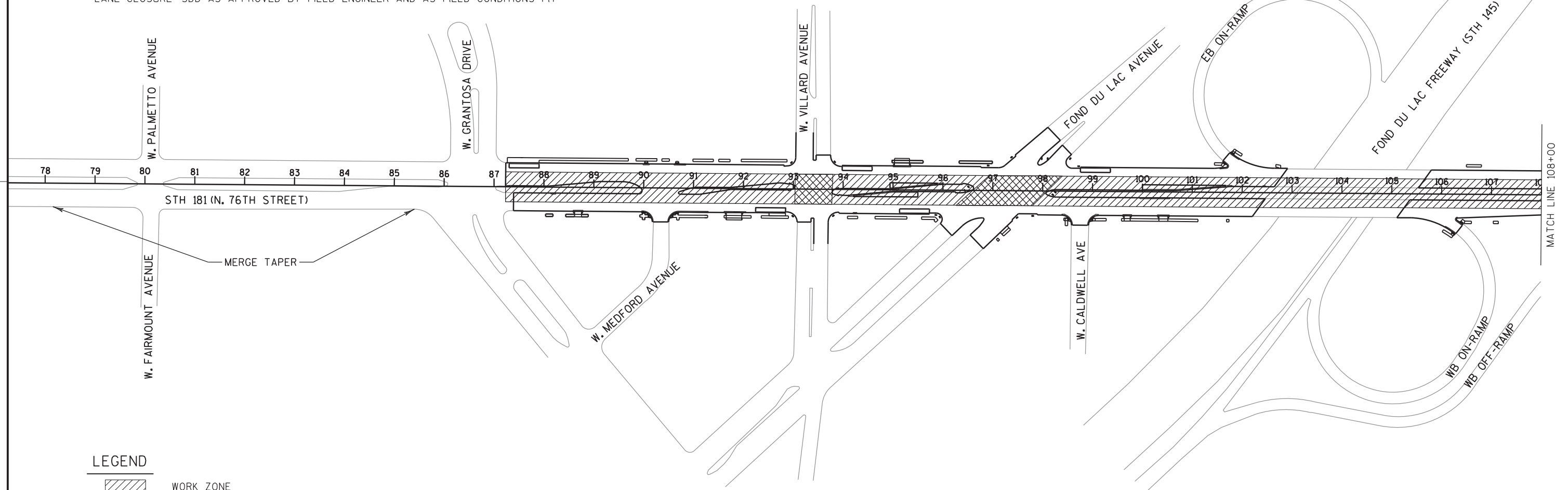
SHEET

E



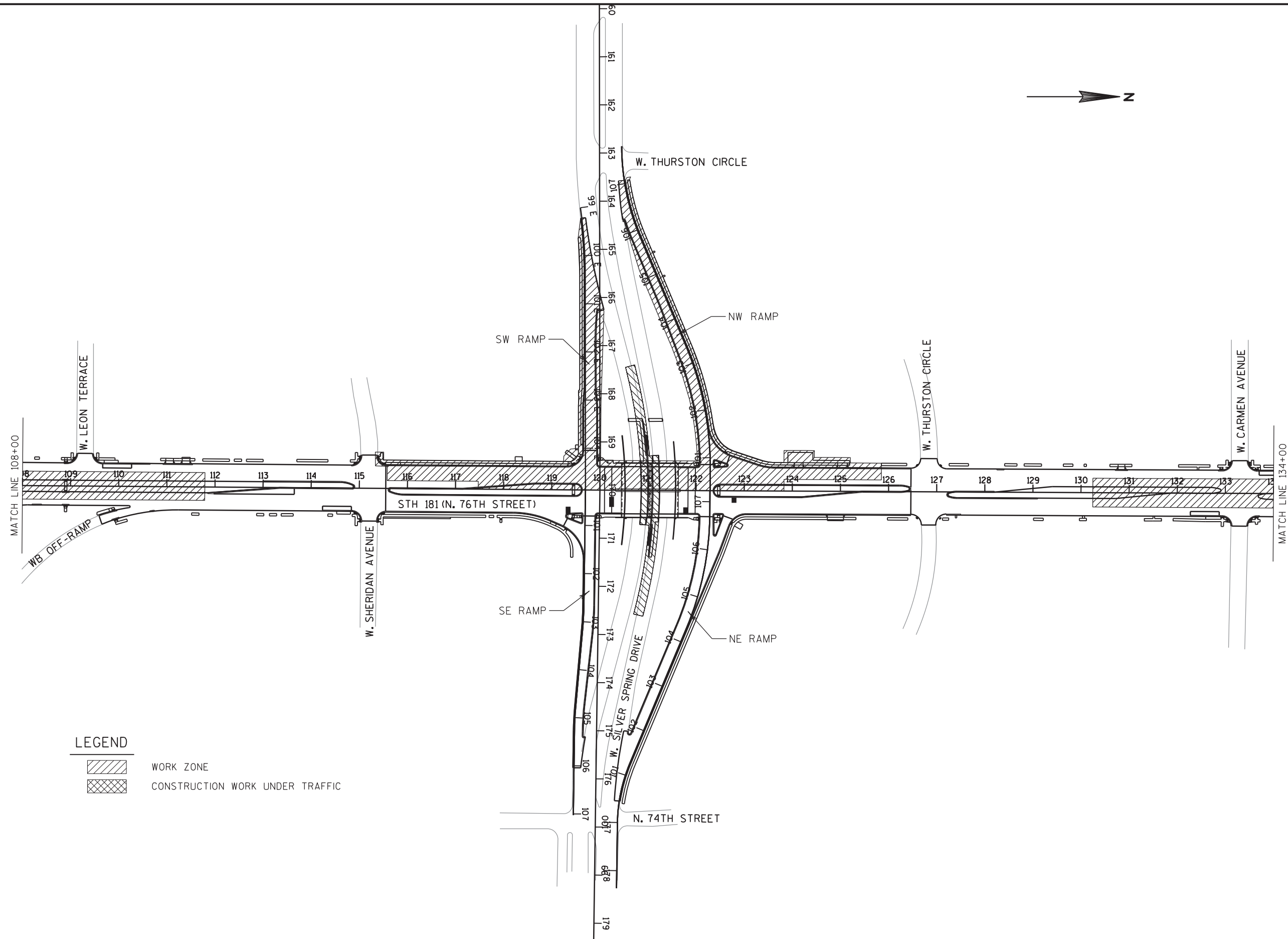
NOTES

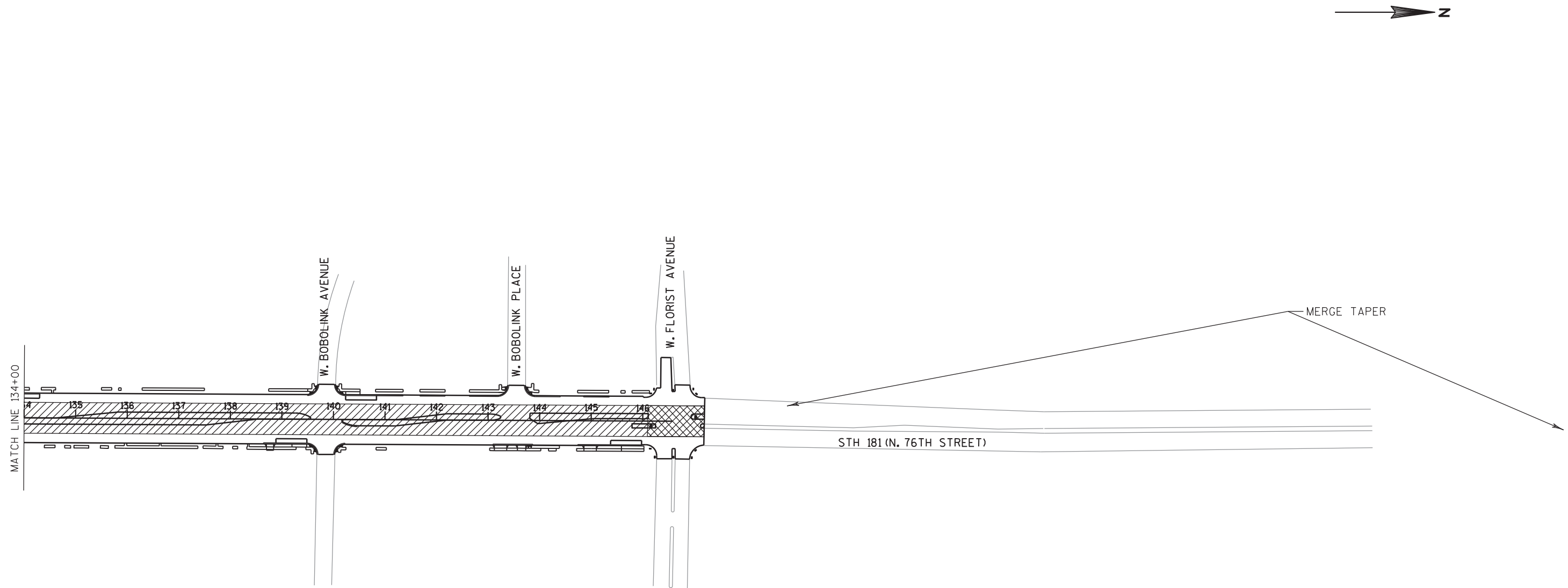
- TRAFFIC CONTROL STAGE 2
- MAINTAIN SINGLE OUTSIDE LANE, EACH DIRECTION
 - SHIFT SOUTHBOUND TRAFFIC TO NORTHBOUND LANES (BETWEEN W. SHERIDAN AVE AND W. THURSTON CIR)
 - CONSTRUCT SB BRIDGE (B-40-766) AND CENTER PIER
 - CONSTRUCT NW AND SW RAMP
 - CONSTRUCT PAVEMENT OF THE INSIDE SHOULDERS AS WELL AS CURB & GUTTER ON SILVER SPRING DRIVE
 - SEE DETOUR PLAN FOR NW AND SW RAMP DETOURS
 - CONSECUTIVE MEDIAN OPENINGS SHALL NOT BE CONSTRUCTED AT THE SAME TIME
 - SEE CONSTRUCTION DETAILS FOR TRAFFIC CONTROL WHILE MEDIAN OPENING IS CLOSED TO TRAFFIC AND WHILE MEDIAN OPENING IS OPEN TO TRAFFIC
 - DO NOT CLOSE TWO CONSECUTIVE INTERSECTIONS AT ANY TIME
 - SEE "TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE" SDD FOR TRAFFIC CONTROL WHILE INTERSECTION REMAINS OPEN
 - SEE CONSTRUCTION DETAIL FOR TRAFFIC CONTROL FOR INTERSECTION WITHIN SINGLE INSIDE LANE CLOSURE WHILE INTERSECTION IS CLOSED
 - PLACE "ROAD WORK AHEAD" AND "END ROAD WORK" SIGNS A MINIMUM OF 150' IN ADVANCE OF THE INTERSECTION IN ACCORDANCE WITH "TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE" SDD AS APPROVED BY FIELD ENGINEER AND AS FIELD CONDITIONS FIT



LEGEND

-  WORK ZONE
-  CONSTRUCTION WORK UNDER TRAFFIC





LEGEND

-  WORK ZONE
-  CONSTRUCTION WORK UNDER TRAFFIC

LEGEND

	WORK ZONE
	CONSTRUCTION WORK UNDER TRAFFIC
	TEMPORARY PAVEMENT
	DIRECTION OF TRAFFIC
	SIGN ON PERMANENT/TEMPORARY SUPPORT
	TYPE II BARRICADE WITH TYPE A LIGHTS WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	CONCRETE BARRIER TEMPORARY PRECAST ANCHORED
	CONCRETE BARRIER TEMPORARY PRECAST
	FLEXIBLE TUBULAR MARKER POSTS AND BASES

	RPM	REMOVING PAVEMENT MARKING
	4WR	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH, WHITE
	4YR	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH, YELLOW
	4WD	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH, WHITE (12.5 FT LINE, 37.5 FT SPACE)
	8WR	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 8-INCH, WHITE
	18WSR	TEMPORARY PAVEMENT MARKING STOP LINE REMOVABLE TAPE, 18-INCH
	12WDR	TEMPORARY PAVEMENT MARKING DIAGONAL REMOVABLE TAPE, 12-INCH
		PAVEMENT MARKING PLACED IN PREVIOUS STAGE

* SIGN SPACING SCHEMATICS
ADVANCE WARNING SIGNS SHALL BE PLACED IN ADVANCE OF WORK ZONE
IN ACCORDANCE WITH "TRAFFIC CONTROL, SINGLE LANE CLOSURE NON-FREEWAY/EXPRESSWAY" SDD
AS APPROVED BY THE FIELD ENGINEER AND AS FIELD CONDITIONS FIT

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

TRAFFIC CONTROL STAGE 2

SHEET

E

FILE NAME : P:\46xx\4635_DS.N76.MIL\CADDSP\1an\026104_s2.dgn

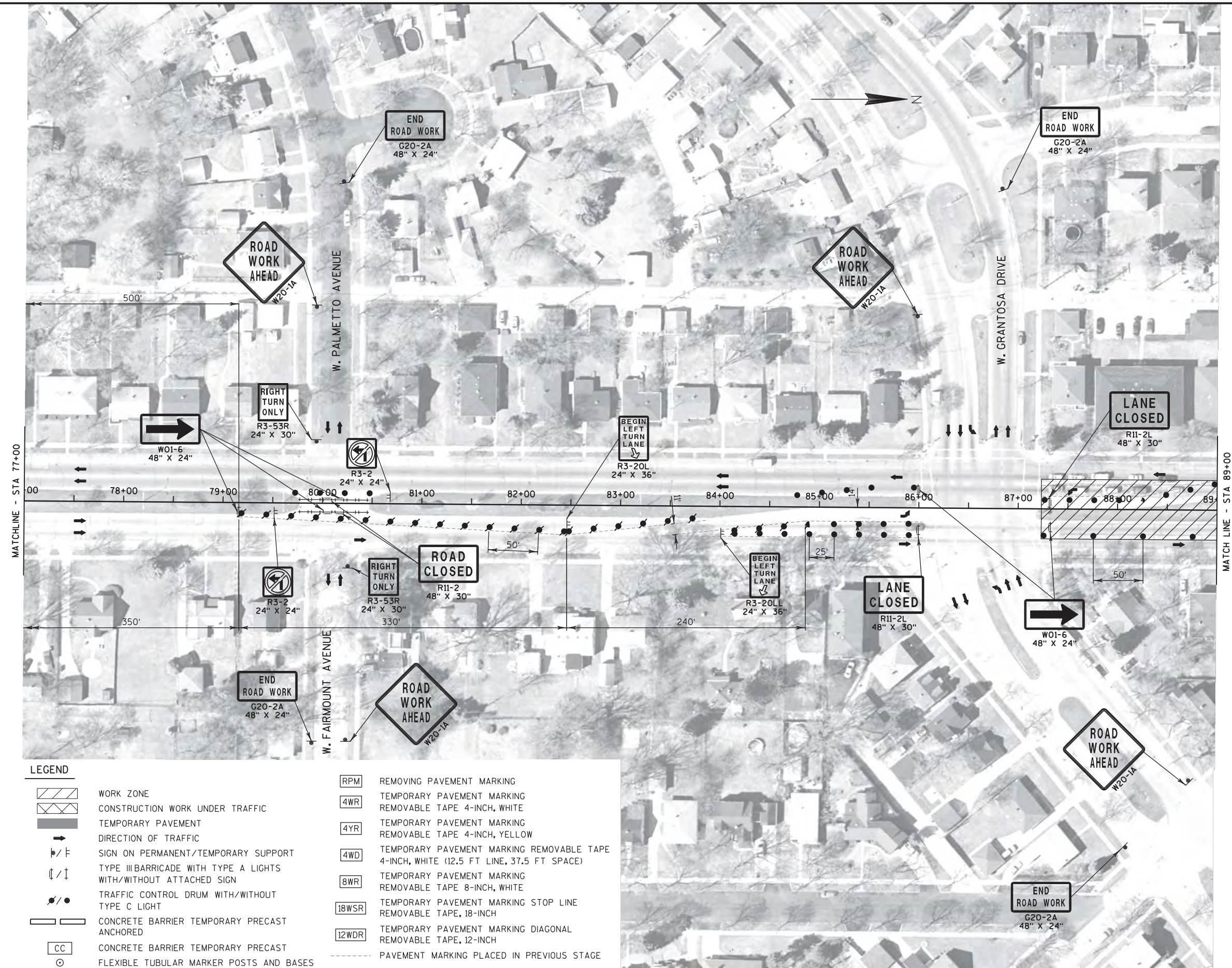
PLOT DATE : 4/19/2016

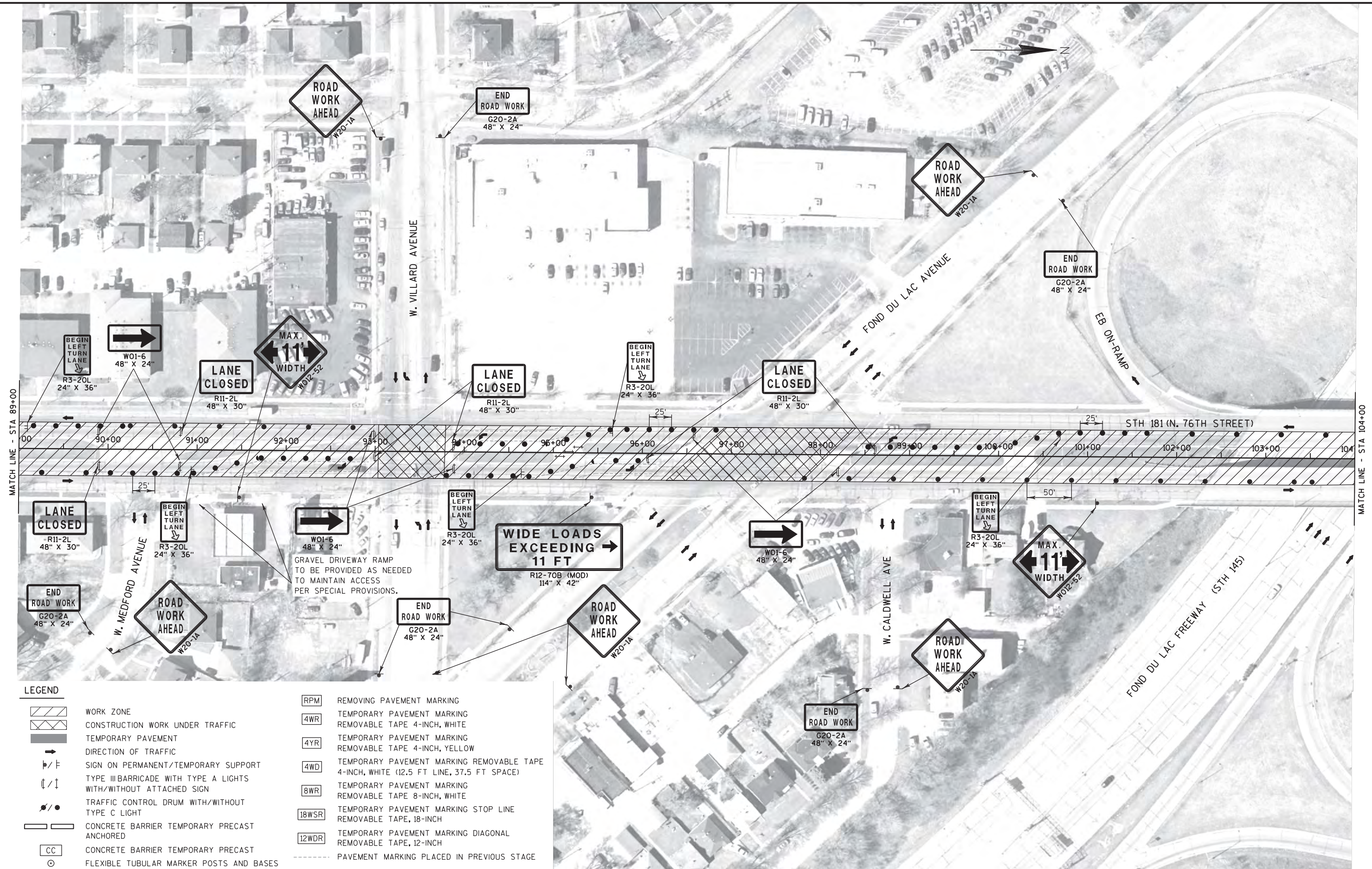
PLOT BY : kes

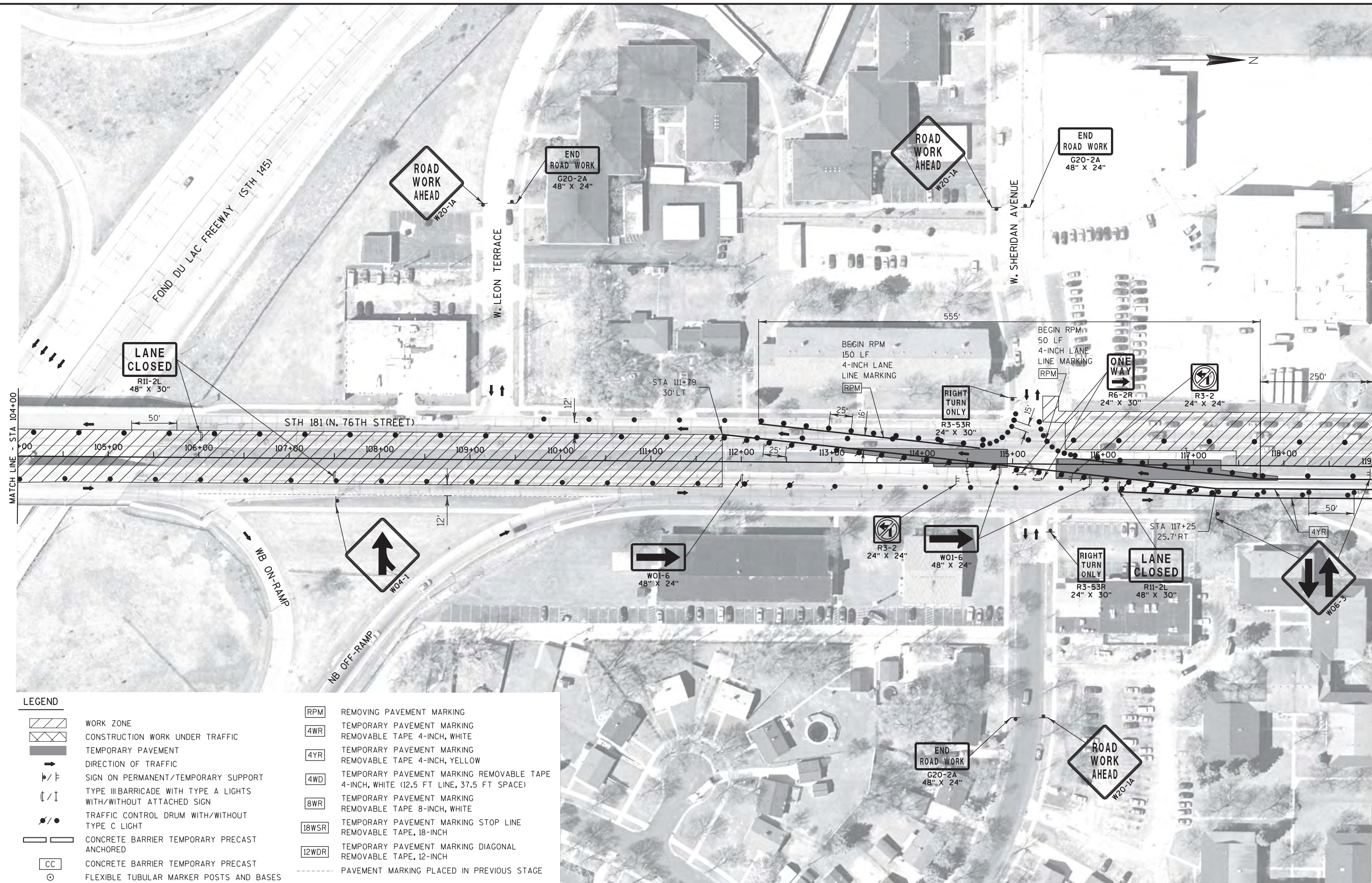
PLOT NAME :

PLOT SCALE : 1:100

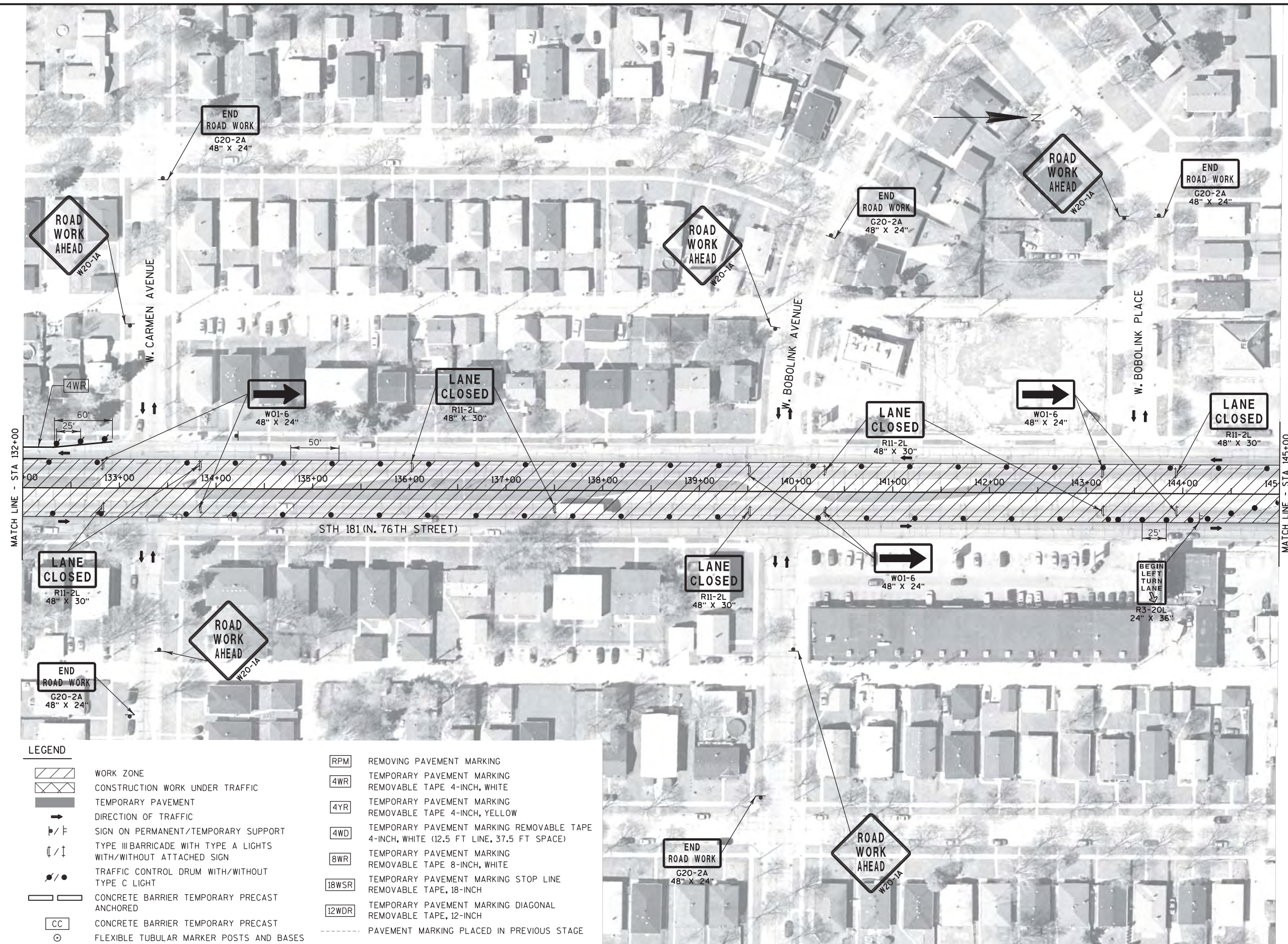
WISDOT/CADDs SHEET 42

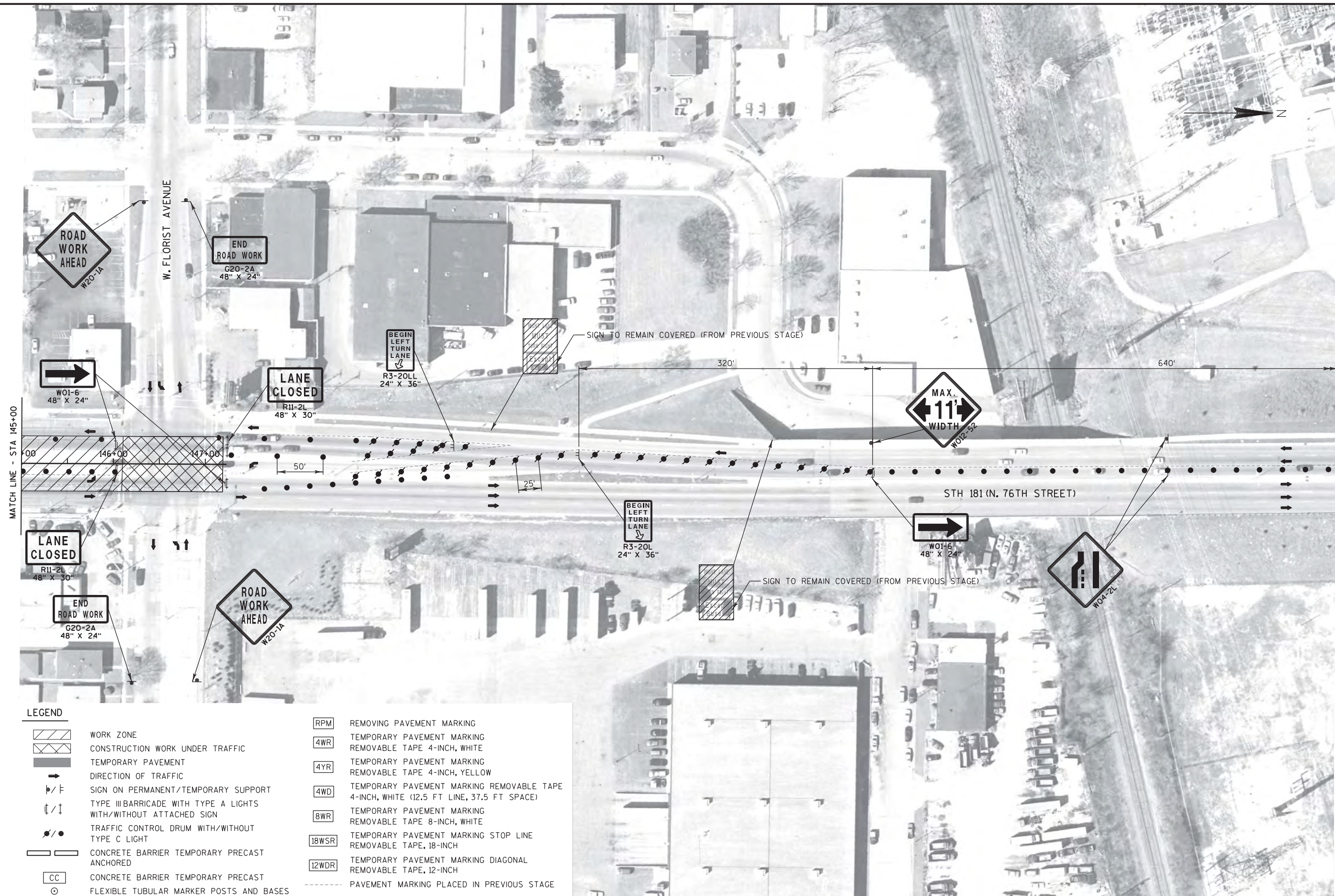


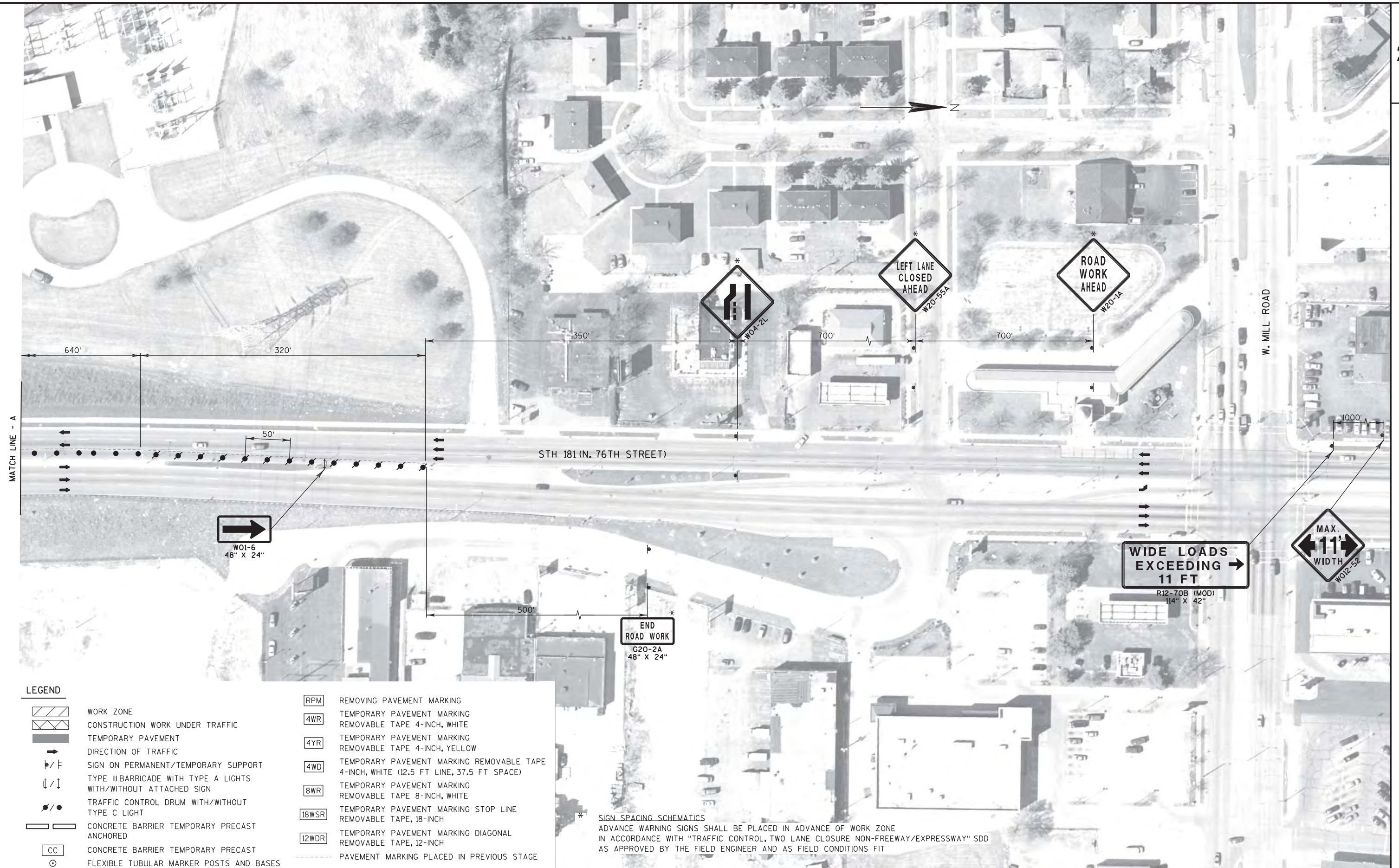


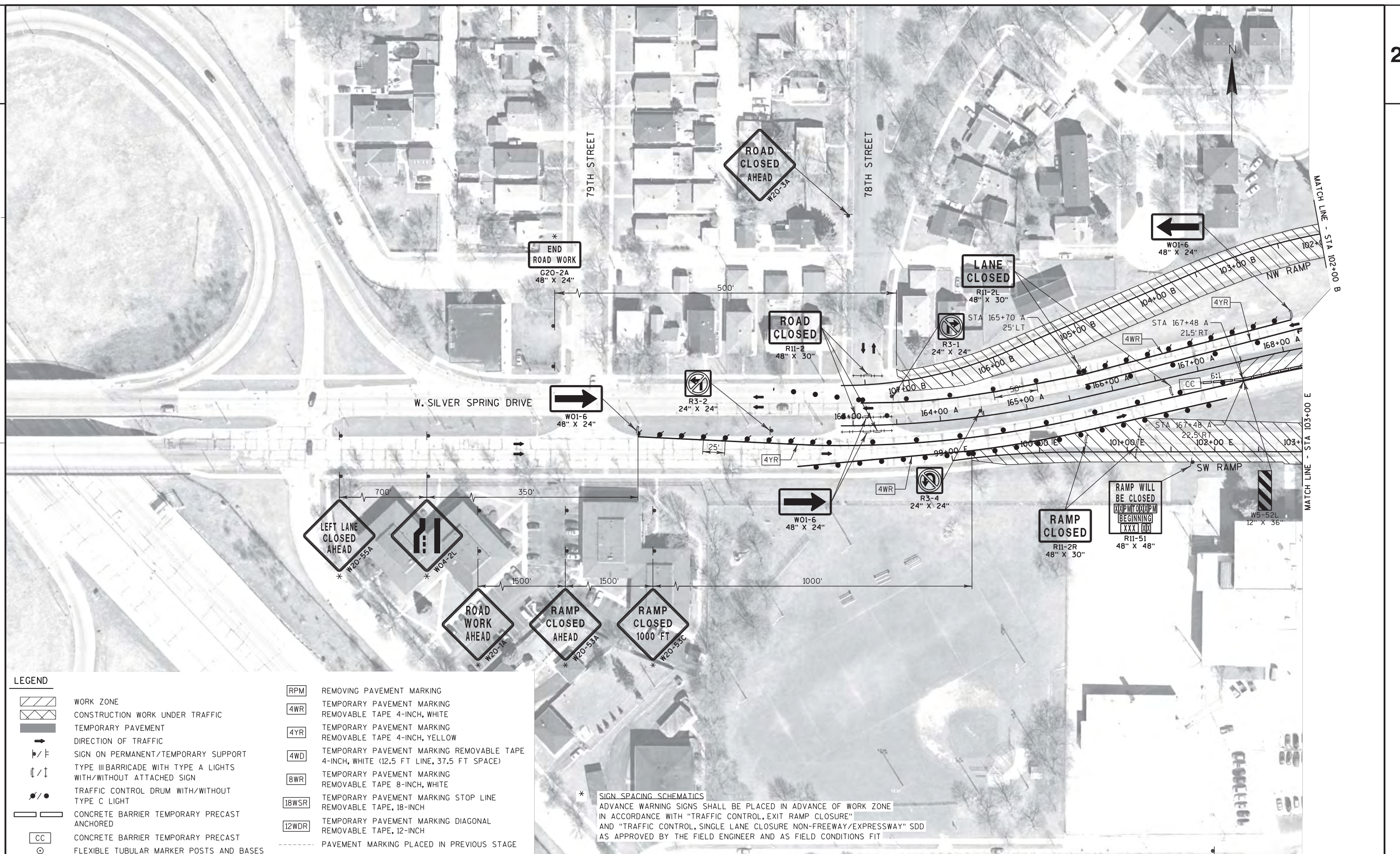


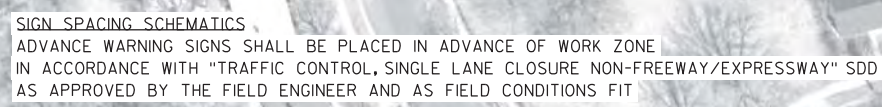








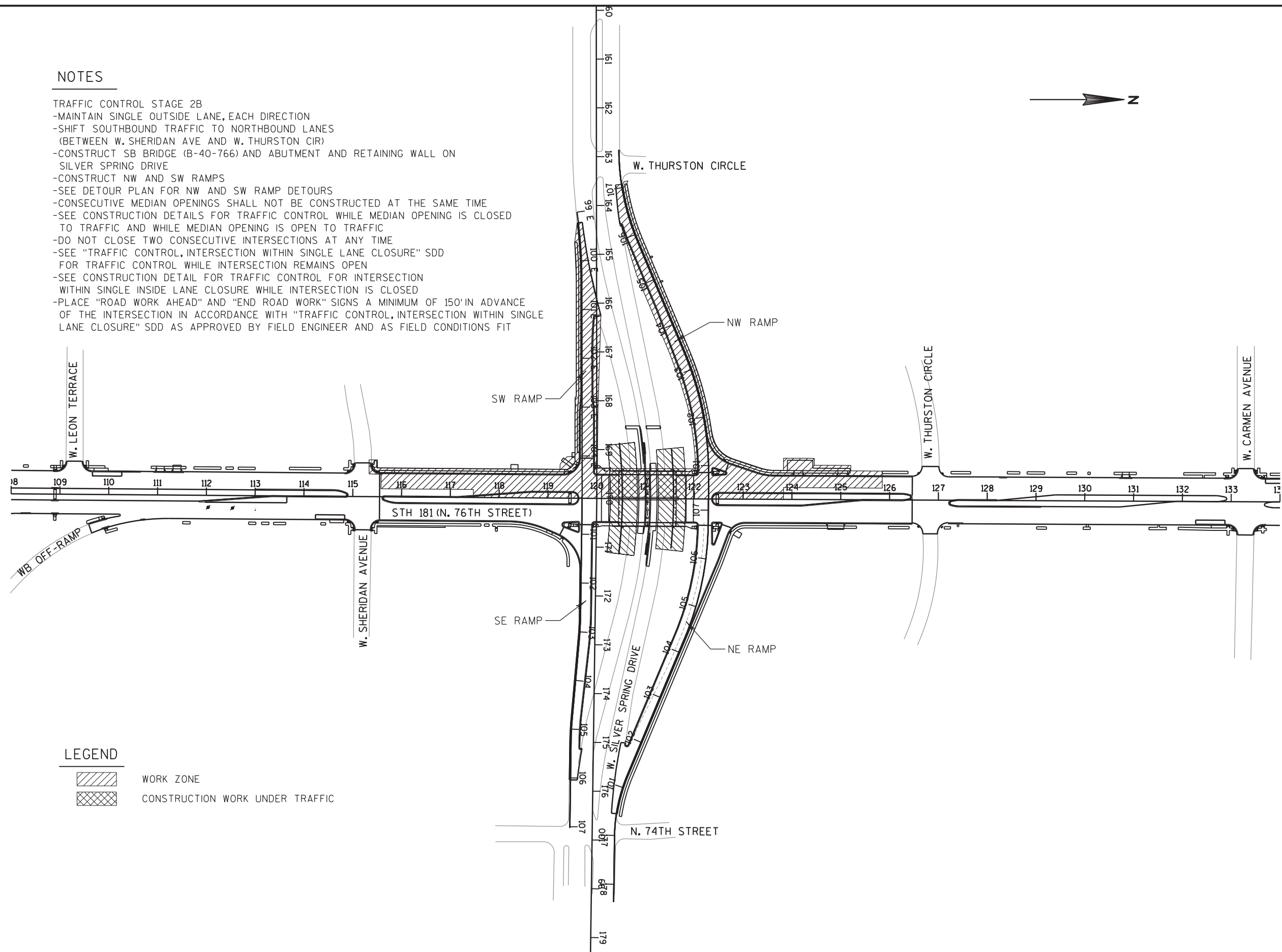


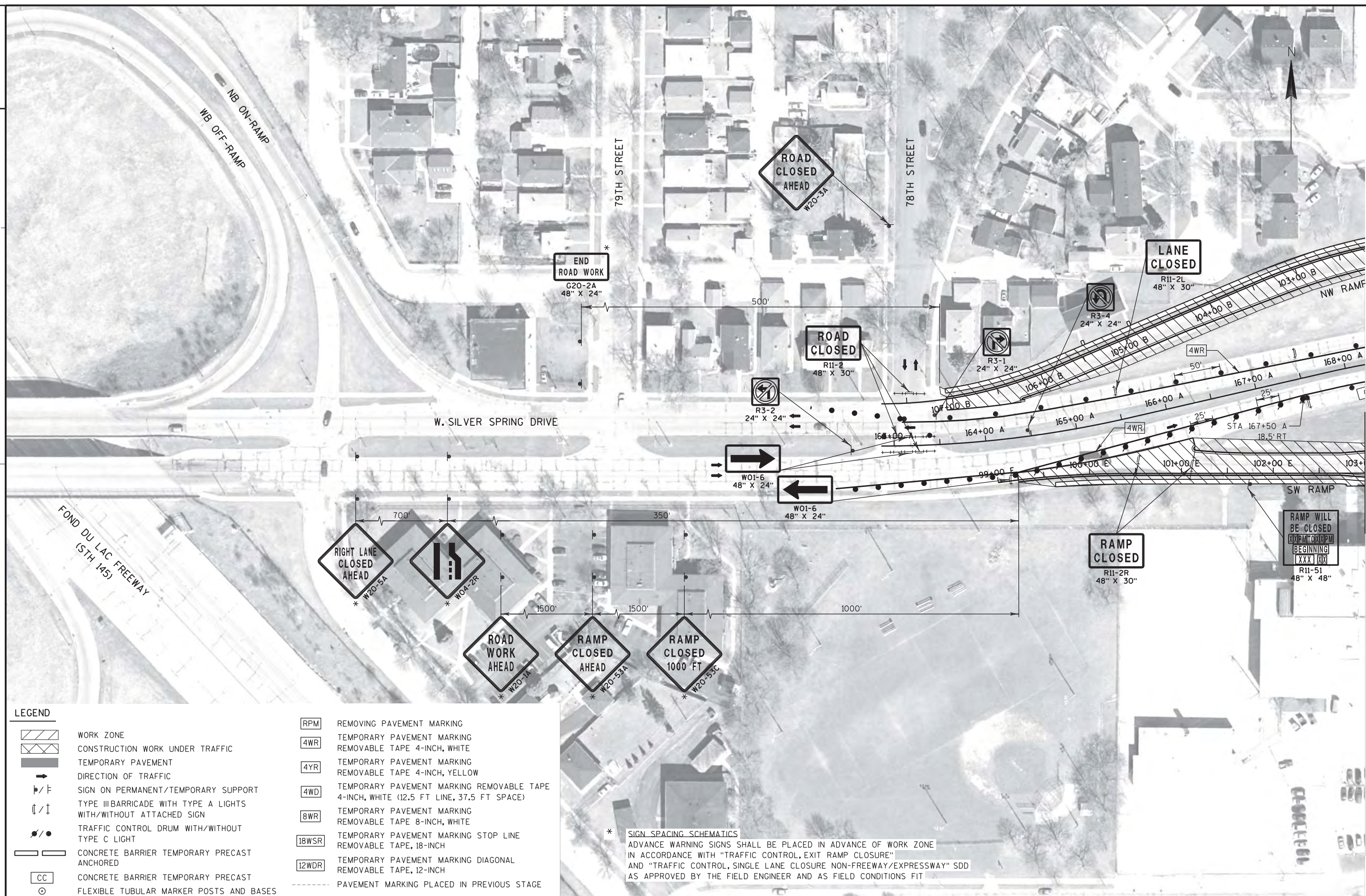


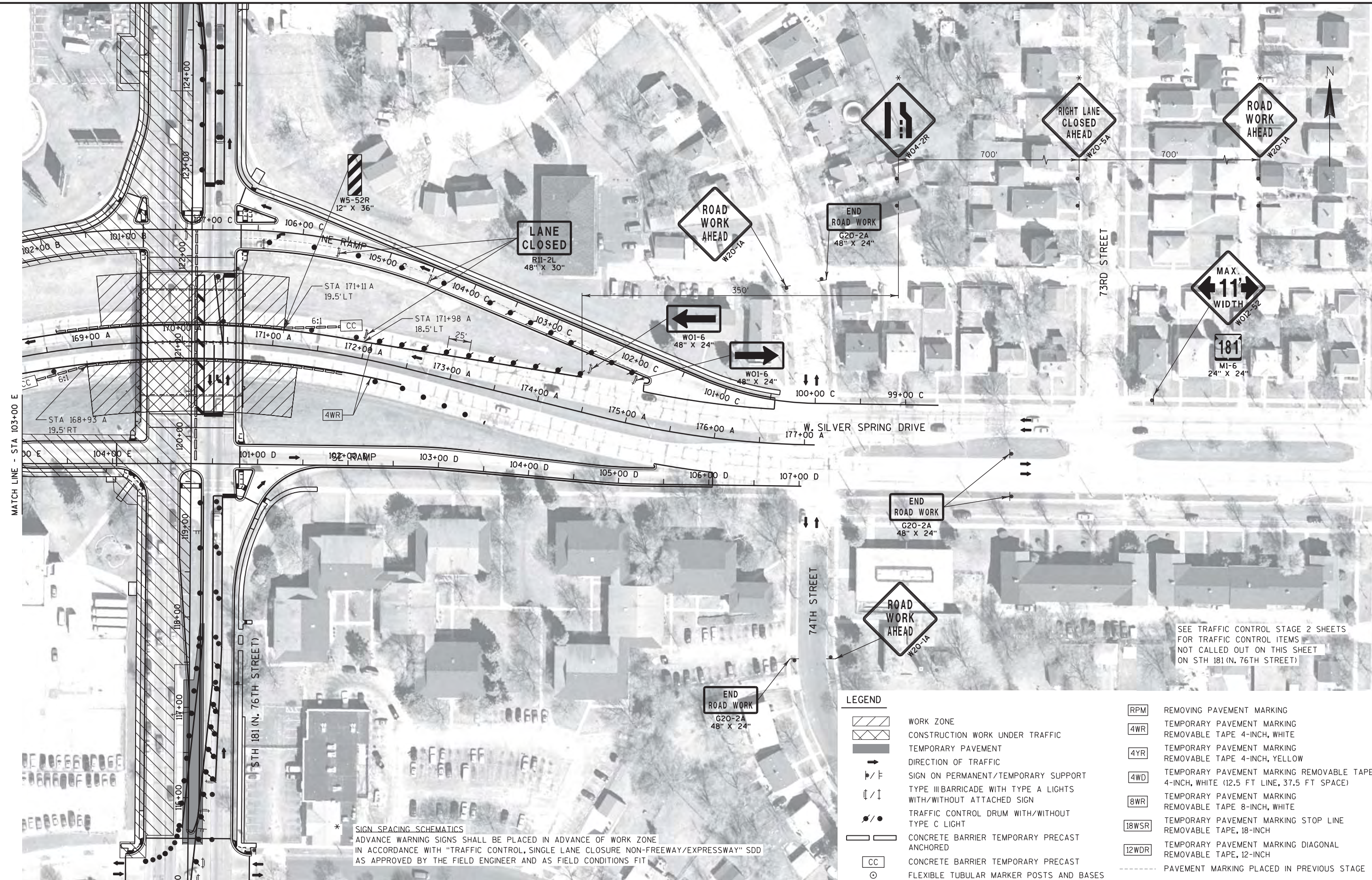
NOTES

TRAFFIC CONTROL STAGE 2B

- MAINTAIN SINGLE OUTSIDE LANE, EACH DIRECTION
- SHIFT SOUTHBOUND TRAFFIC TO NORTHBOUND LANES (BETWEEN W. SHERIDAN AVE AND W. THURSTON CIR)
- CONSTRUCT SB BRIDGE (B-40-766) AND ABUTMENT AND RETAINING WALL ON SILVER SPRING DRIVE
- CONSTRUCT NW AND SW RAMP
- SEE DETOUR PLAN FOR NW AND SW RAMP DETOURS
- CONSECUTIVE MEDIAN OPENINGS SHALL NOT BE CONSTRUCTED AT THE SAME TIME
- SEE CONSTRUCTION DETAILS FOR TRAFFIC CONTROL WHILE MEDIAN OPENING IS CLOSED TO TRAFFIC AND WHILE MEDIAN OPENING IS OPEN TO TRAFFIC
- DO NOT CLOSE TWO CONSECUTIVE INTERSECTIONS AT ANY TIME
- SEE "TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE" SDD FOR TRAFFIC CONTROL WHILE INTERSECTION REMAINS OPEN
- SEE CONSTRUCTION DETAIL FOR TRAFFIC CONTROL FOR INTERSECTION WITHIN SINGLE INSIDE LANE CLOSURE WHILE INTERSECTION IS CLOSED
- PLACE "ROAD WORK AHEAD" AND "END ROAD WORK" SIGNS A MINIMUM OF 150' IN ADVANCE OF THE INTERSECTION IN ACCORDANCE WITH "TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE" SDD AS APPROVED BY FIELD ENGINEER AND AS FIELD CONDITIONS FIT

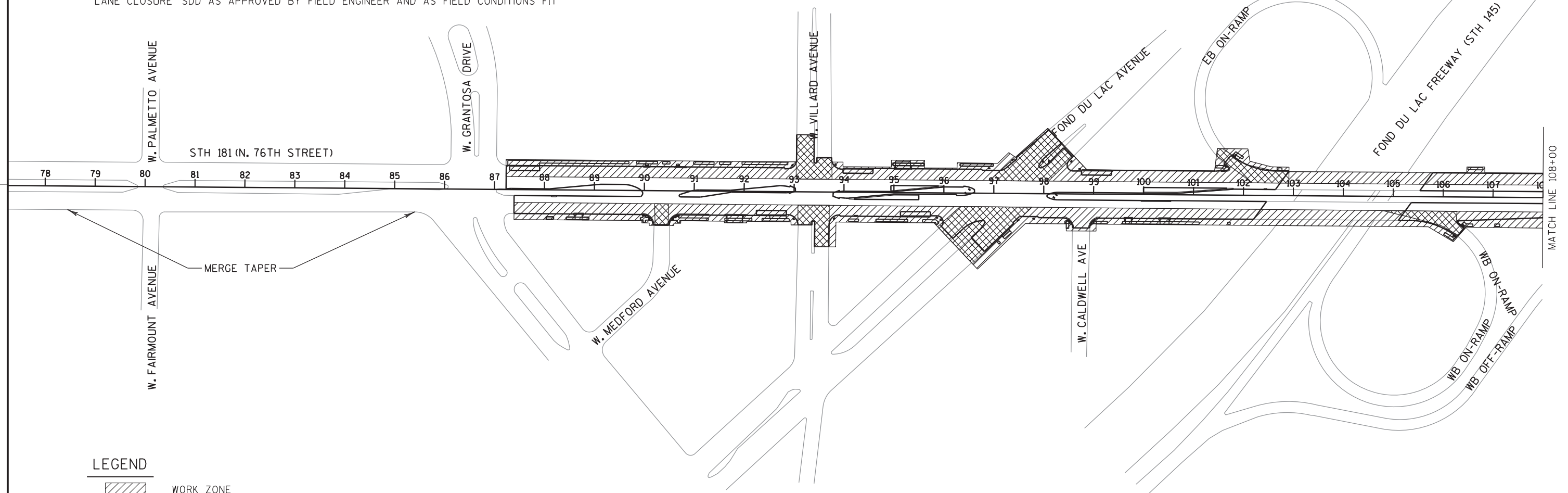






NOTES

- TRAFFIC CONTROL STAGE 3
- SHIFT TRAFFIC TO ONE INSIDE LANE, EACH DIRECTION
 - SHIFT NORTHBOUND TRAFFIC TO SOUTHBOUND LANES (BETWEEN W. SHERIDAN AVE AND W. THURSTON CIR)
 - CONSTRUCT NB BRIDGE (B-40-766) AND CENTER PIER
 - CONSTRUCT NE AND SE RAMPS
 - CONSTRUCT PAVEMENT OF THE INSIDE SHOULDERS AS WELL AS CURB & GUTTER ON SILVER SPRING DRIVE
 - SEE DETOUR PLAN FOR NE AND SE RAMP DETOURS
 - REPLACEMENT OF SIDEWALK ALONG SOUTHBOUND 76TH STREET TO BE COMPLETED BEFORE REPLACEMENT OF SIDEWALK ALONG NORTHBOUND 76TH STREET
 - MAINTAIN PEDESTRIAN ACCESS PER "TRAFFIC CONTROL, PEDESTRIAN ACCOMODATION" SDD
 - FOR TRAFFIC CONTROL WHILE SIDEWALK REMAINS CLOSED FOR REPLACEMENT
 - ALL MEDIAN OPENINGS CLOSED TO TRAFFIC, SEE CONSTRUCTION DETAIL FOR TRAFFIC CONTROL
 - DO NOT CLOSE TWO CONSECUTIVE INTERSECTIONS AT ANY TIME
 - SEE "TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE" SDD FOR TRAFFIC CONTROL WHILE INTERSECTION REMAINS OPEN
 - SEE CONSTRUCTION DETAIL FOR TRAFFIC CONTROL FOR INTERSECTION WITHIN SINGLE OUTSIDE LANE CLOSURE WHILE INTERSECTION IS CLOSED
 - PLACE "ROAD WORK AHEAD" AND "END ROAD WORK" SIGNS A MINIMUM OF 150' IN ADVANCE OF THE INTERSECTION IN ACCORDANCE WITH "TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE" SDD AS APPROVED BY FIELD ENGINEER AND AS FIELD CONDITIONS FIT



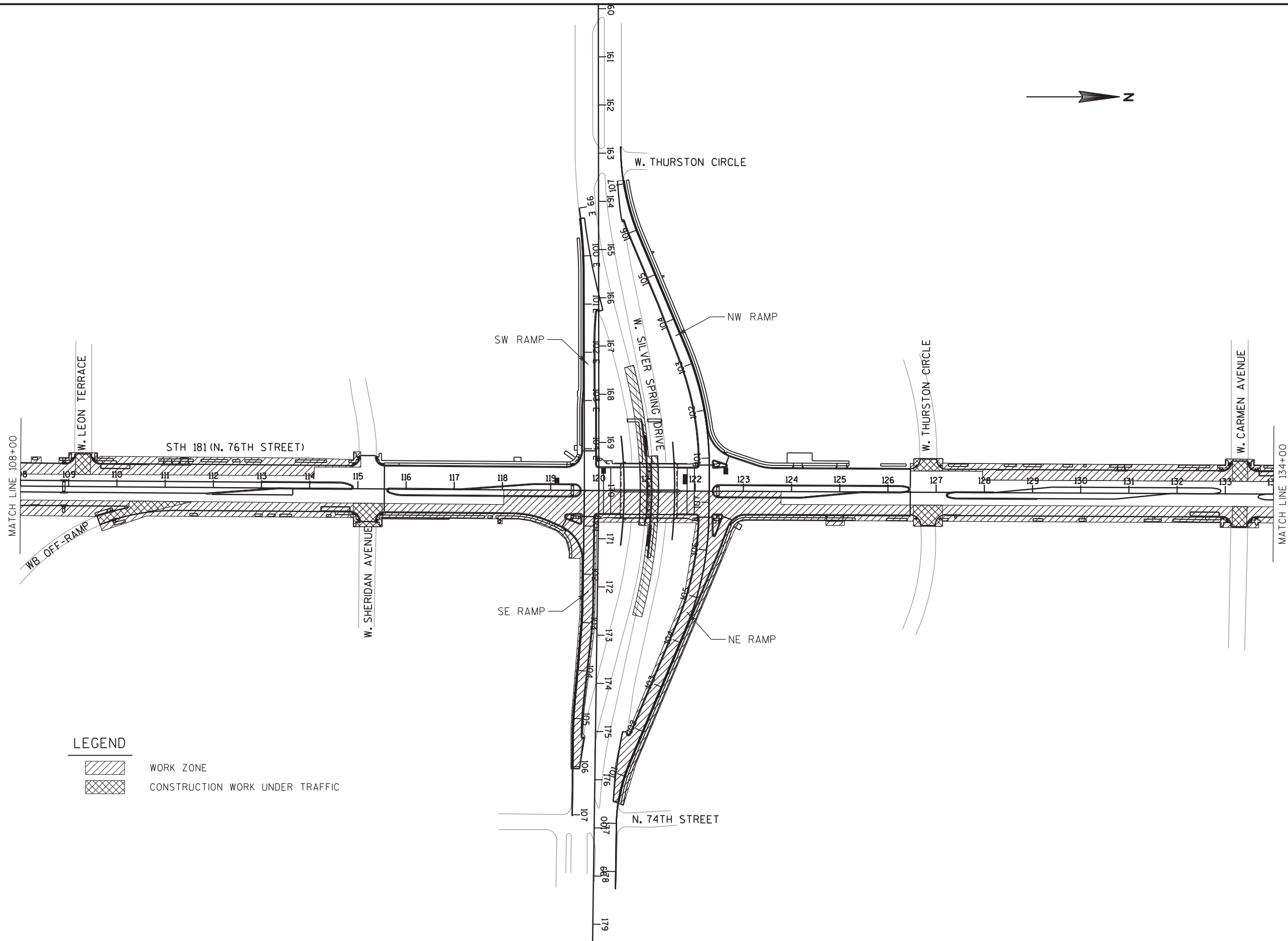
LEGEND

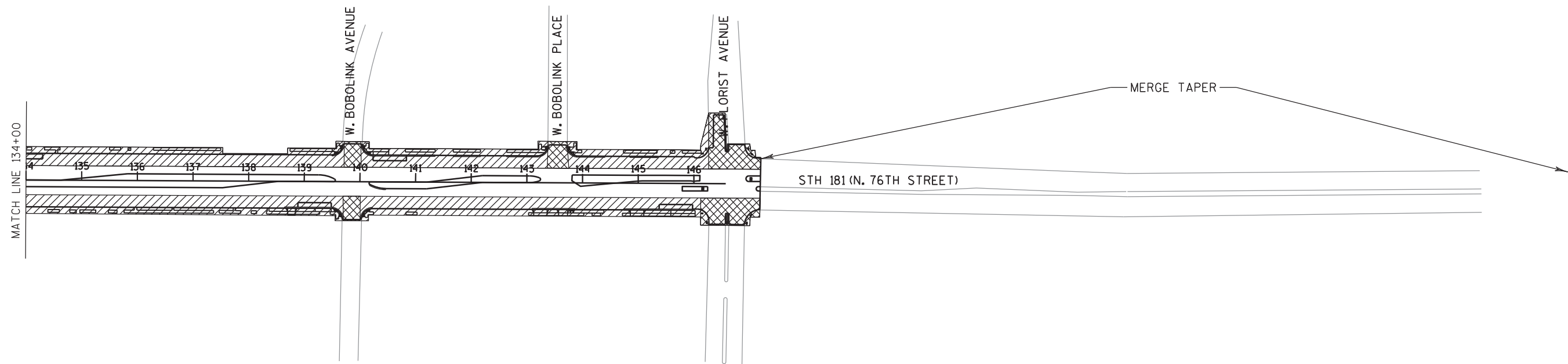


WORK ZONE



CONSTRUCTION WORK UNDER TRAFFIC



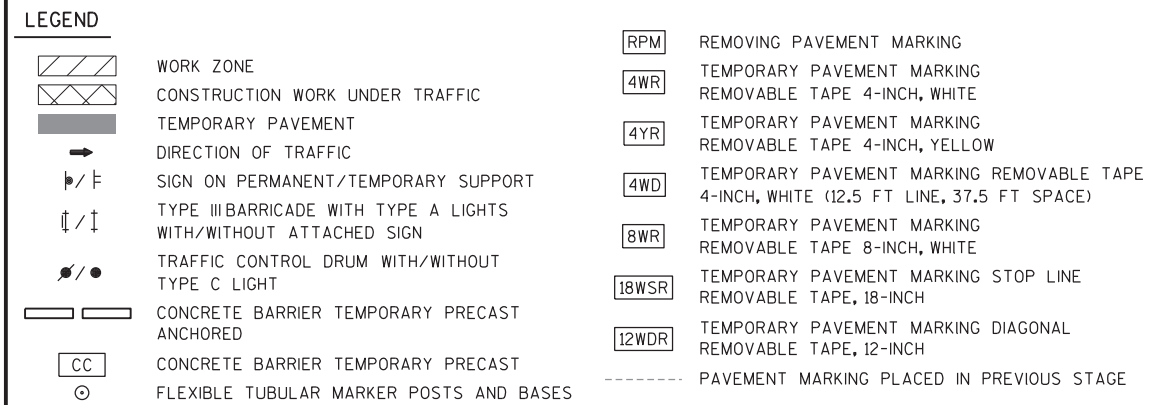


LEGEND



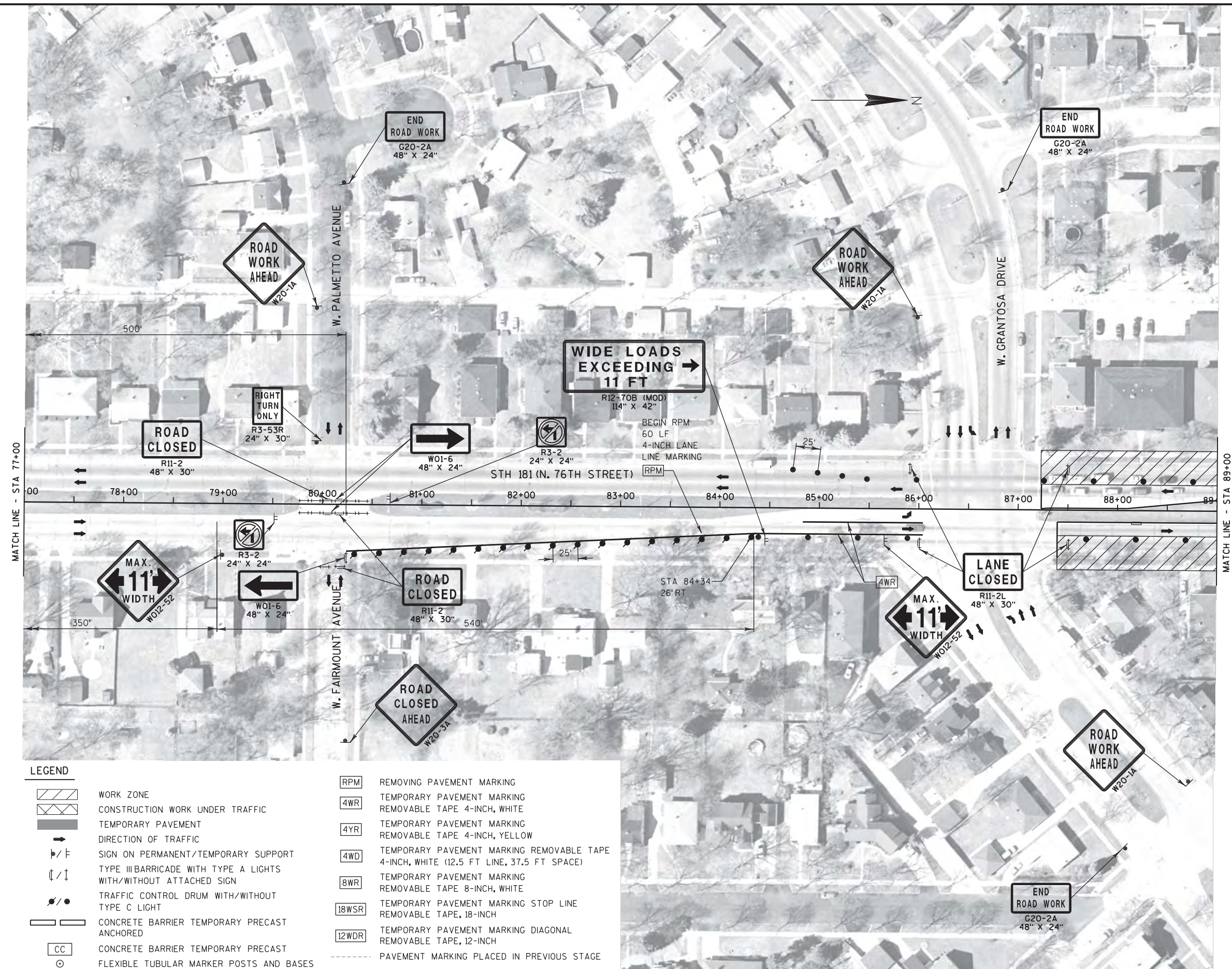
WORK ZONE

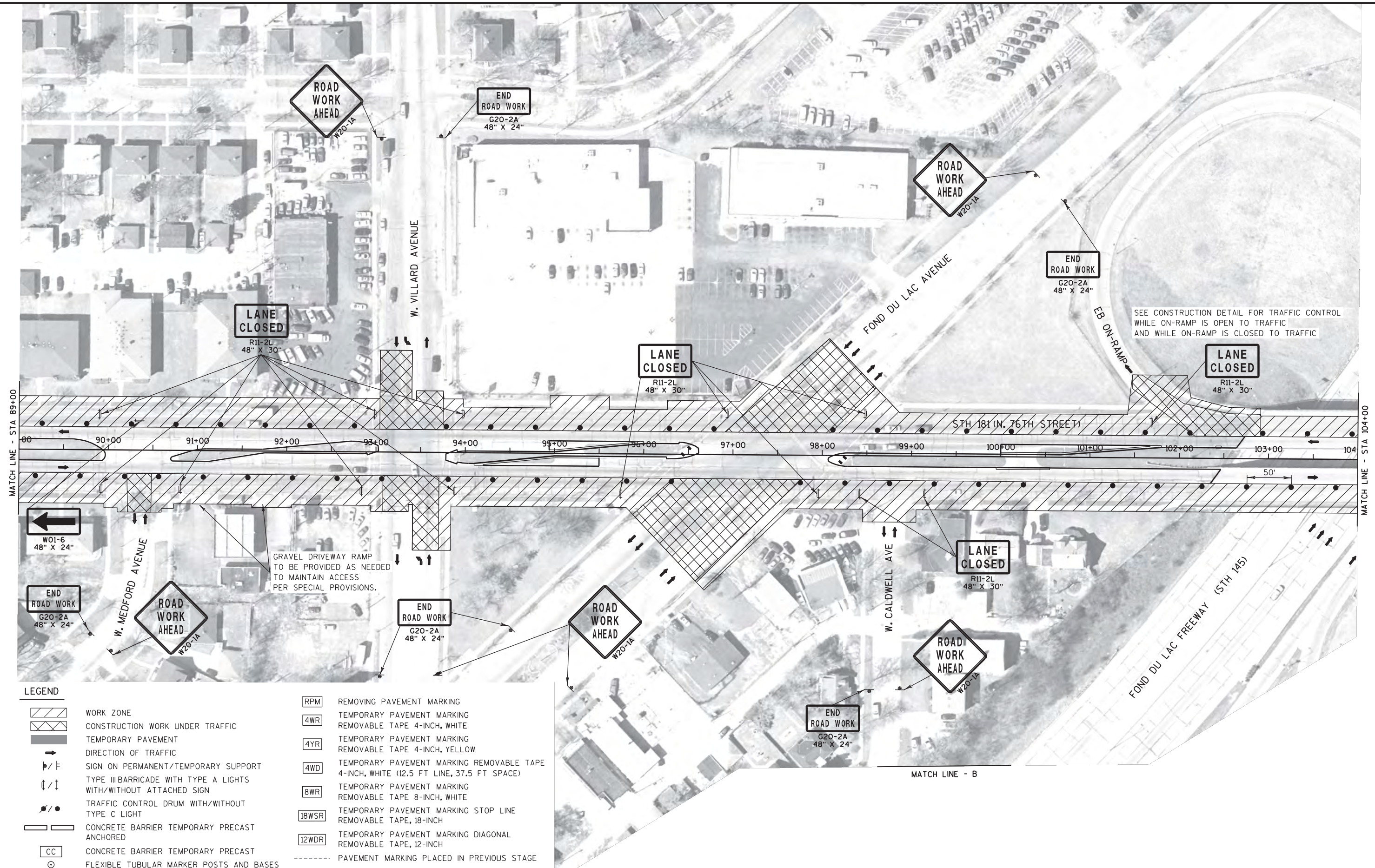
CONSTRUCTION WORK UNDER TRAFFIC

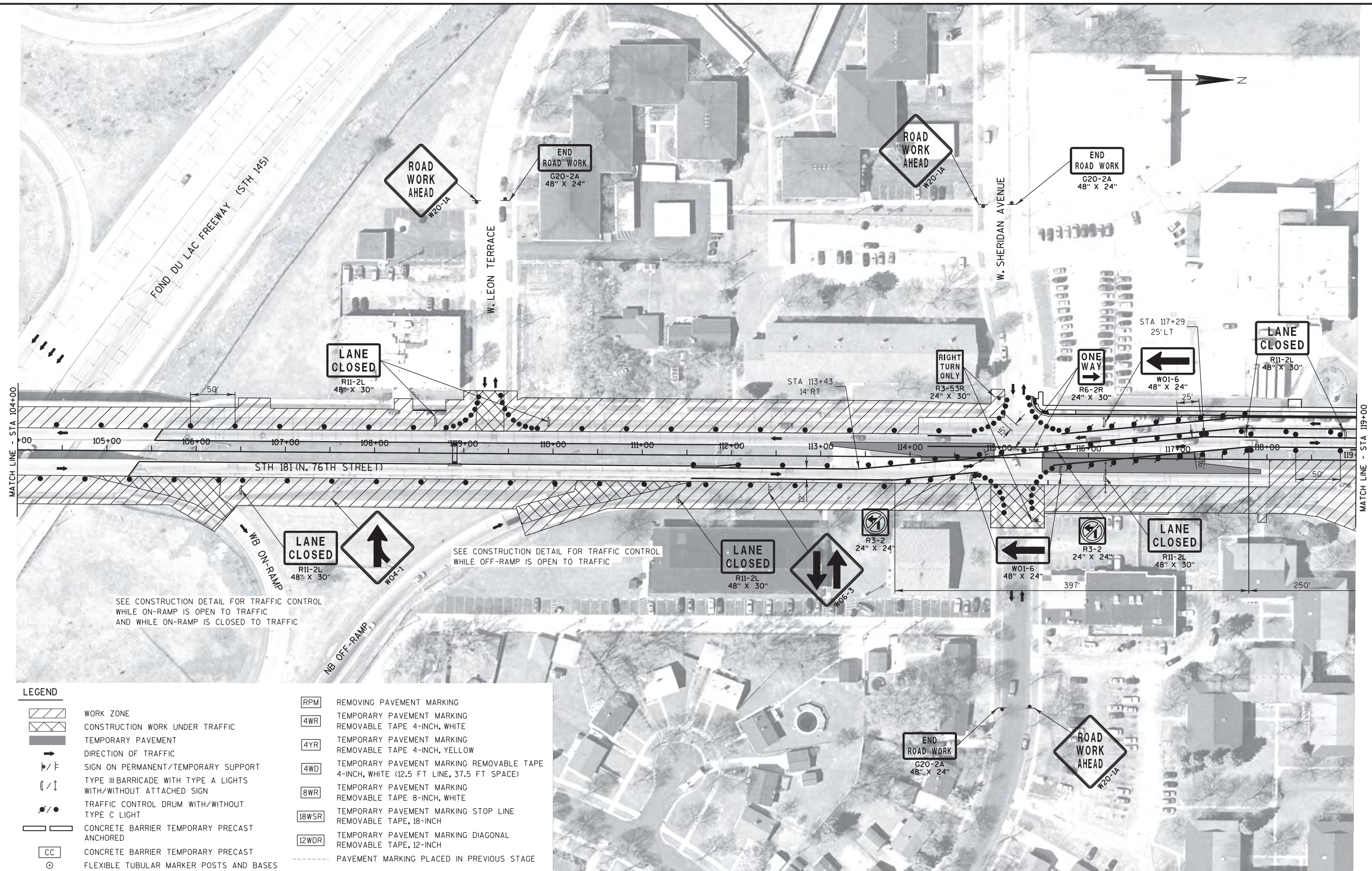


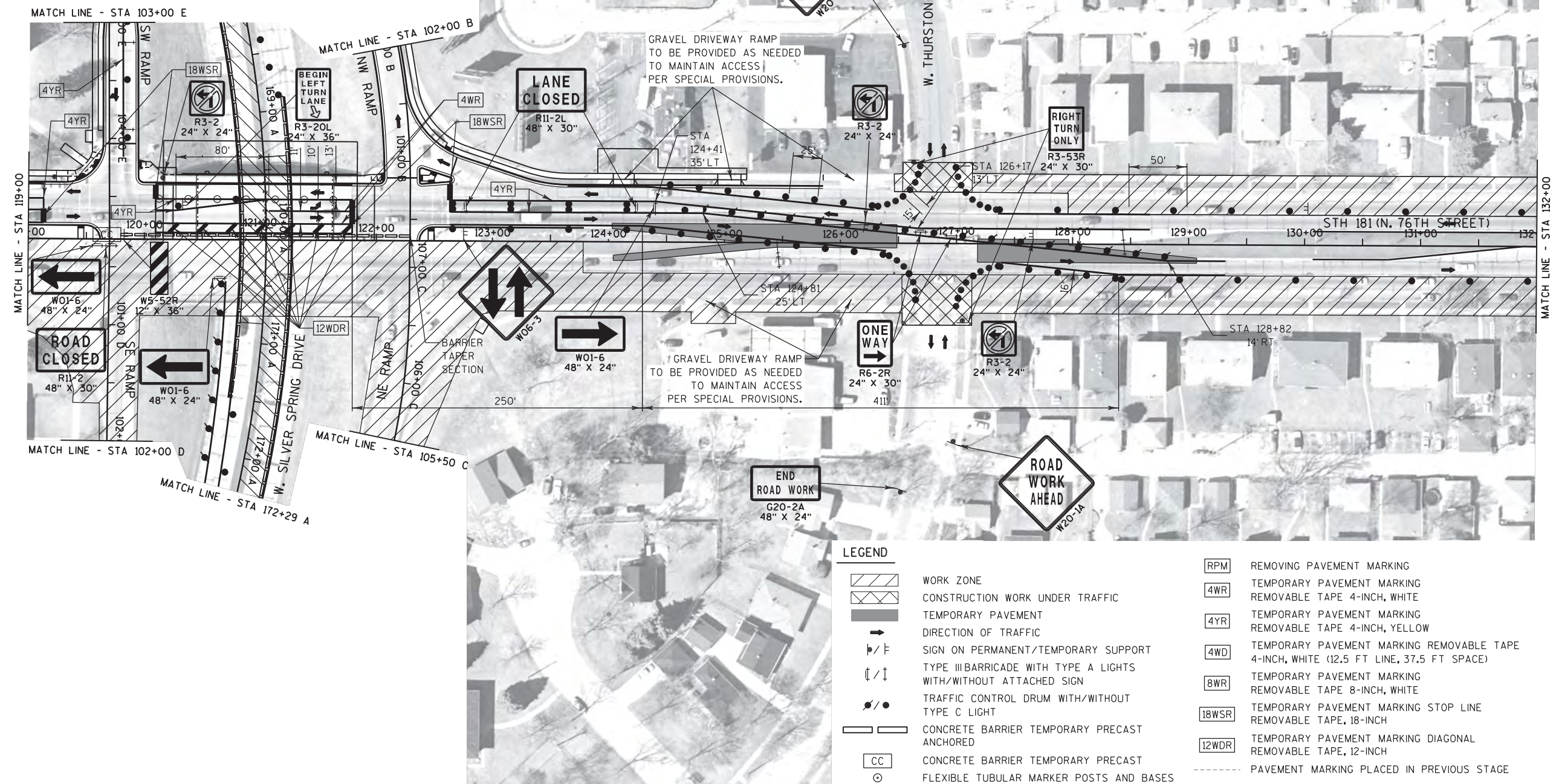
* SIGN SPACING SCHEMATICS

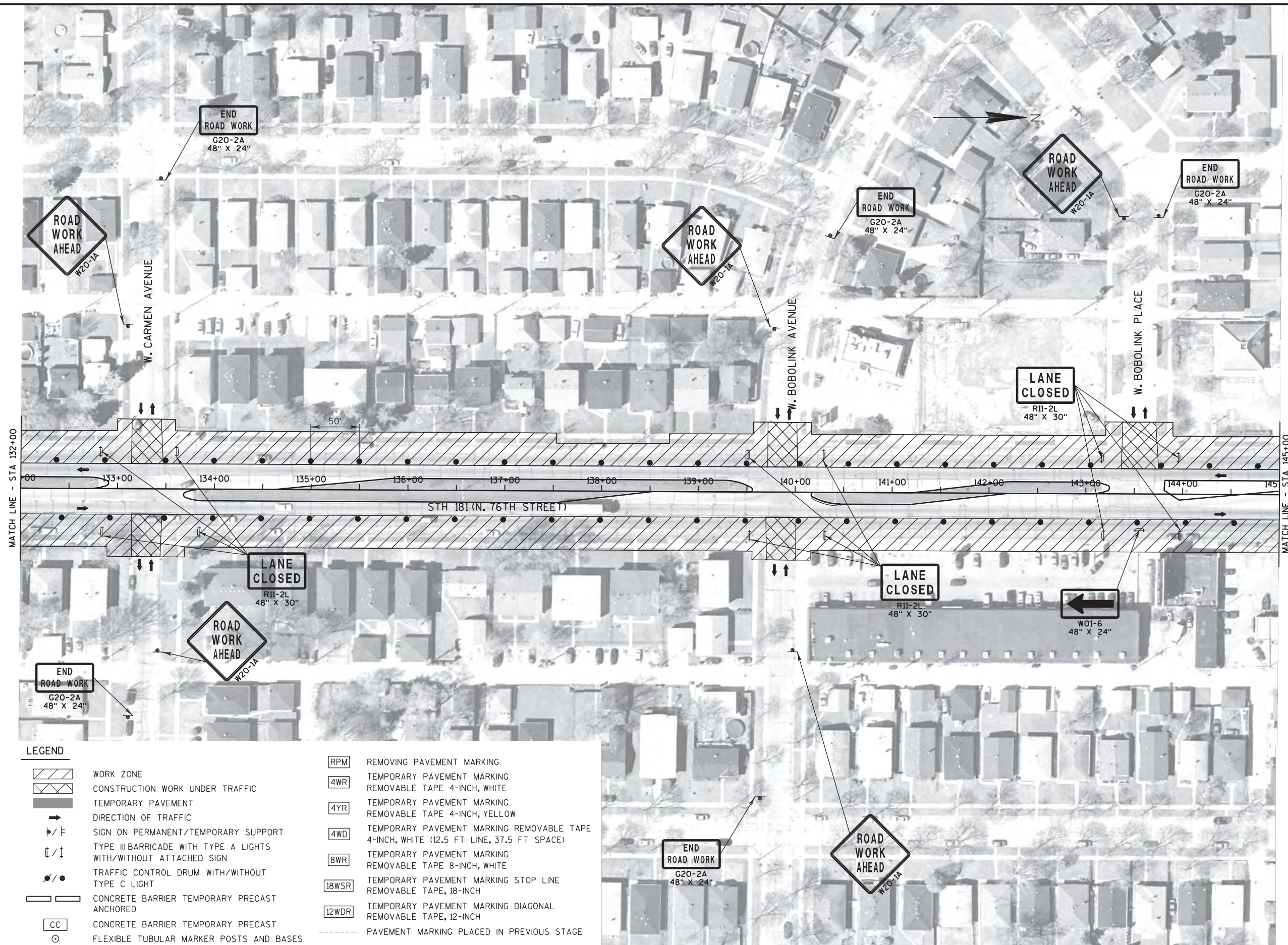
ADVANCE WARNING SIGNS SHALL BE PLACED IN ADVANCE OF WORK ZONE IN ACCORDANCE WITH "TRAFFIC CONTROL, SINGLE LANE CLOSURE NON-FREEWAY/EXPRESSWAY" SDD AS APPROVED BY THE FIELD ENGINEER AND AS FIELD CONDITIONS FIT

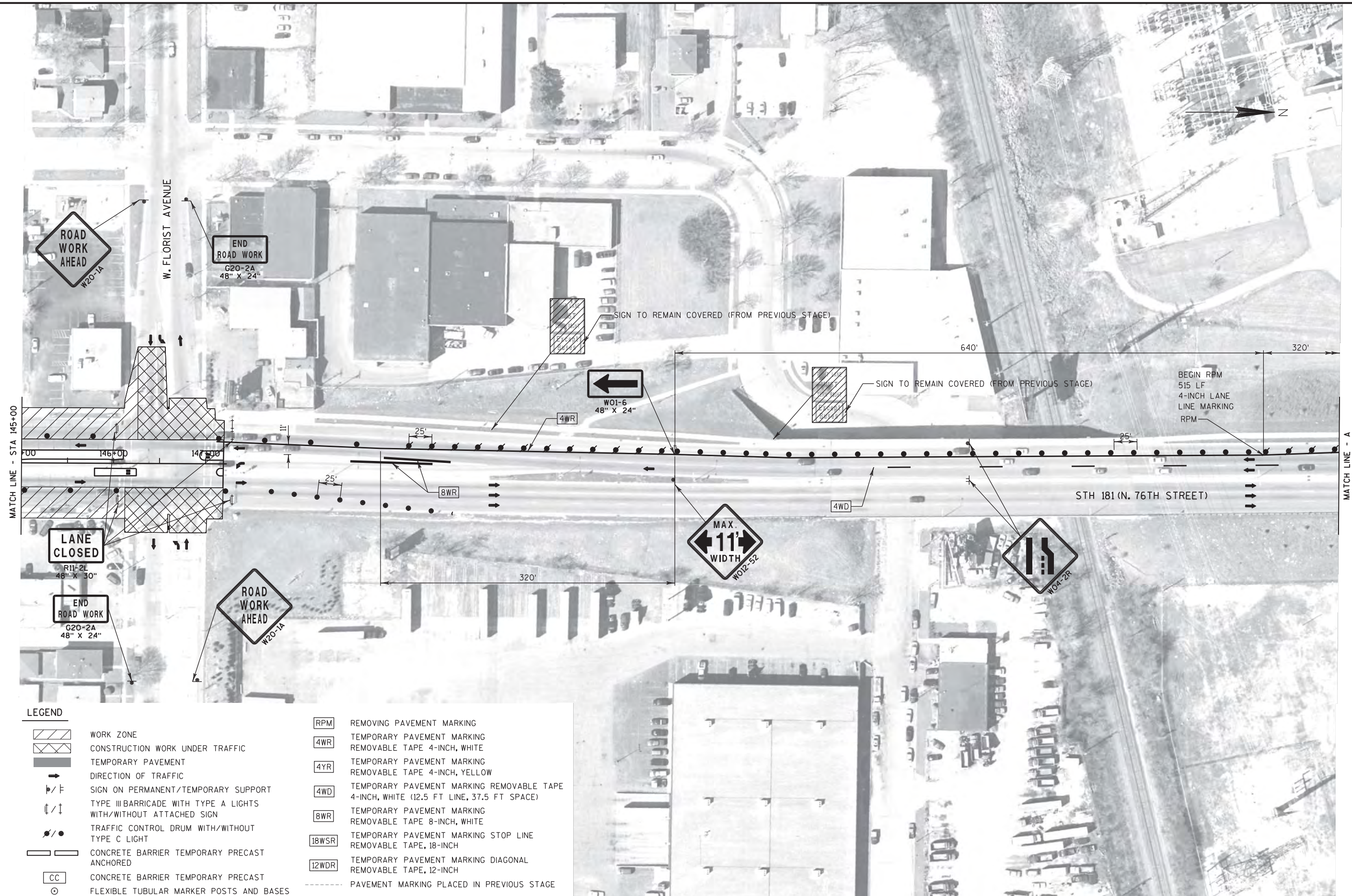












PROJECT NO: 2140-13-70

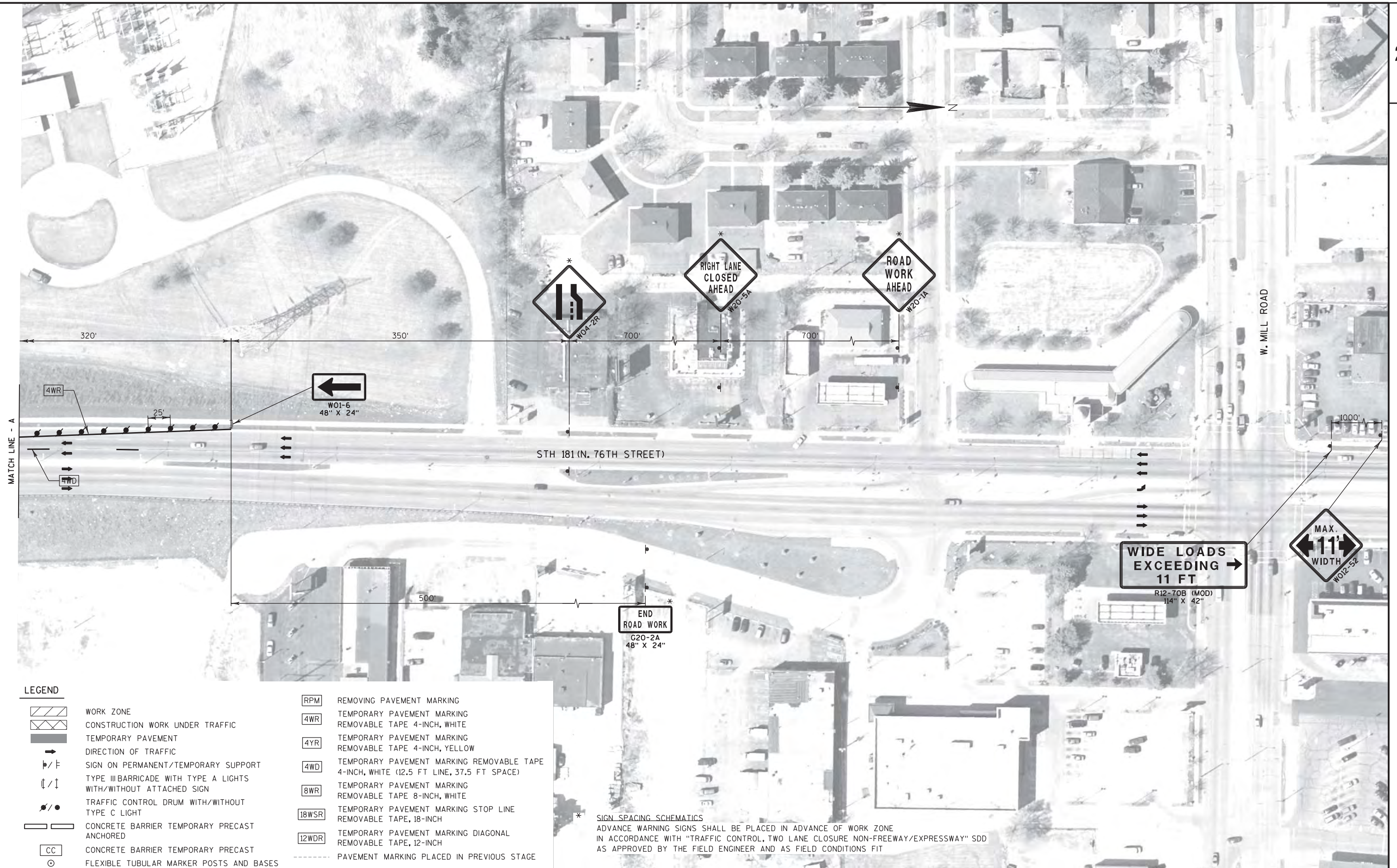
HWY: STH 181

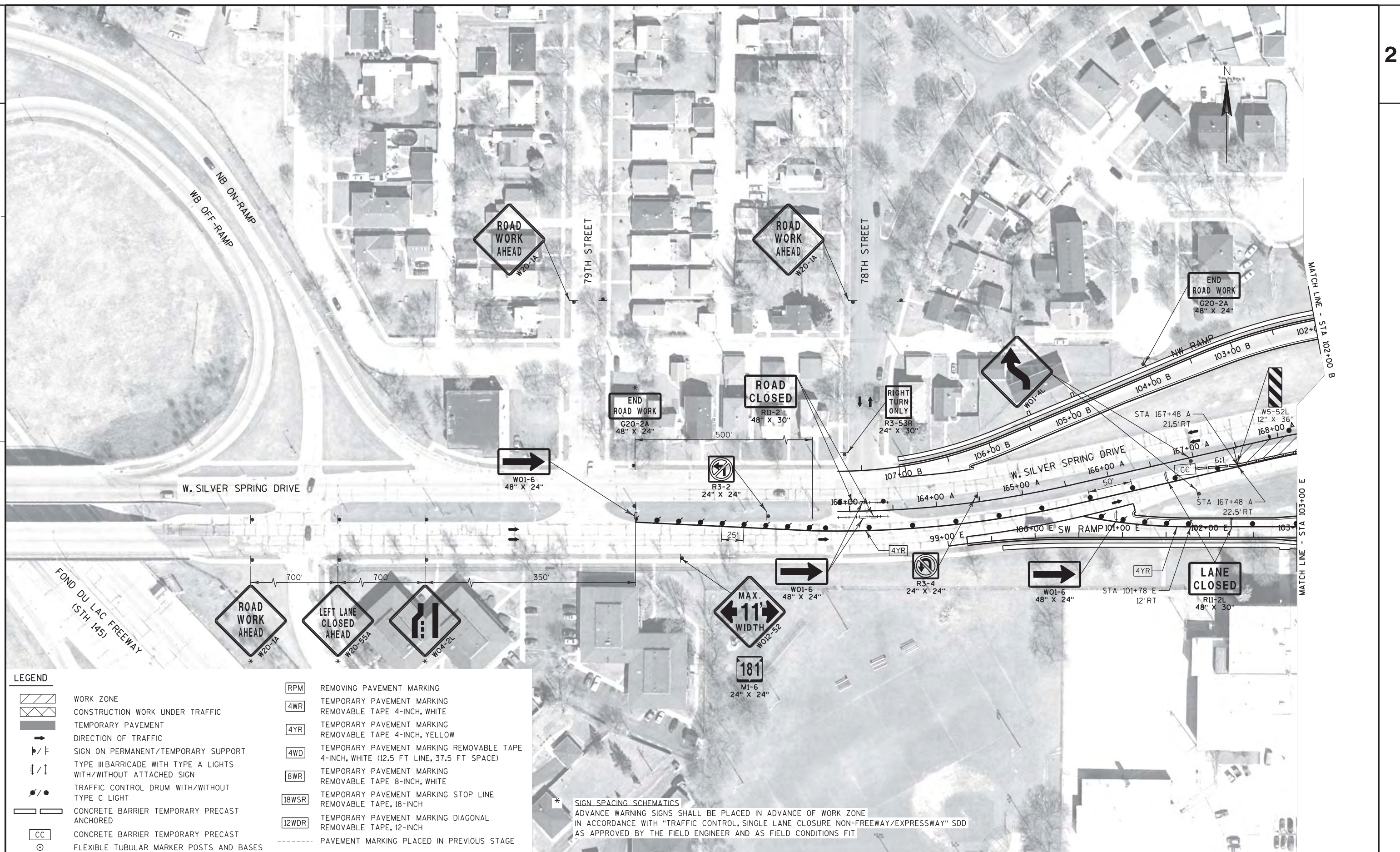
COUNTY: MILWAUKEE

TRAFFIC CONTROL STAGE 3

SHEET

E



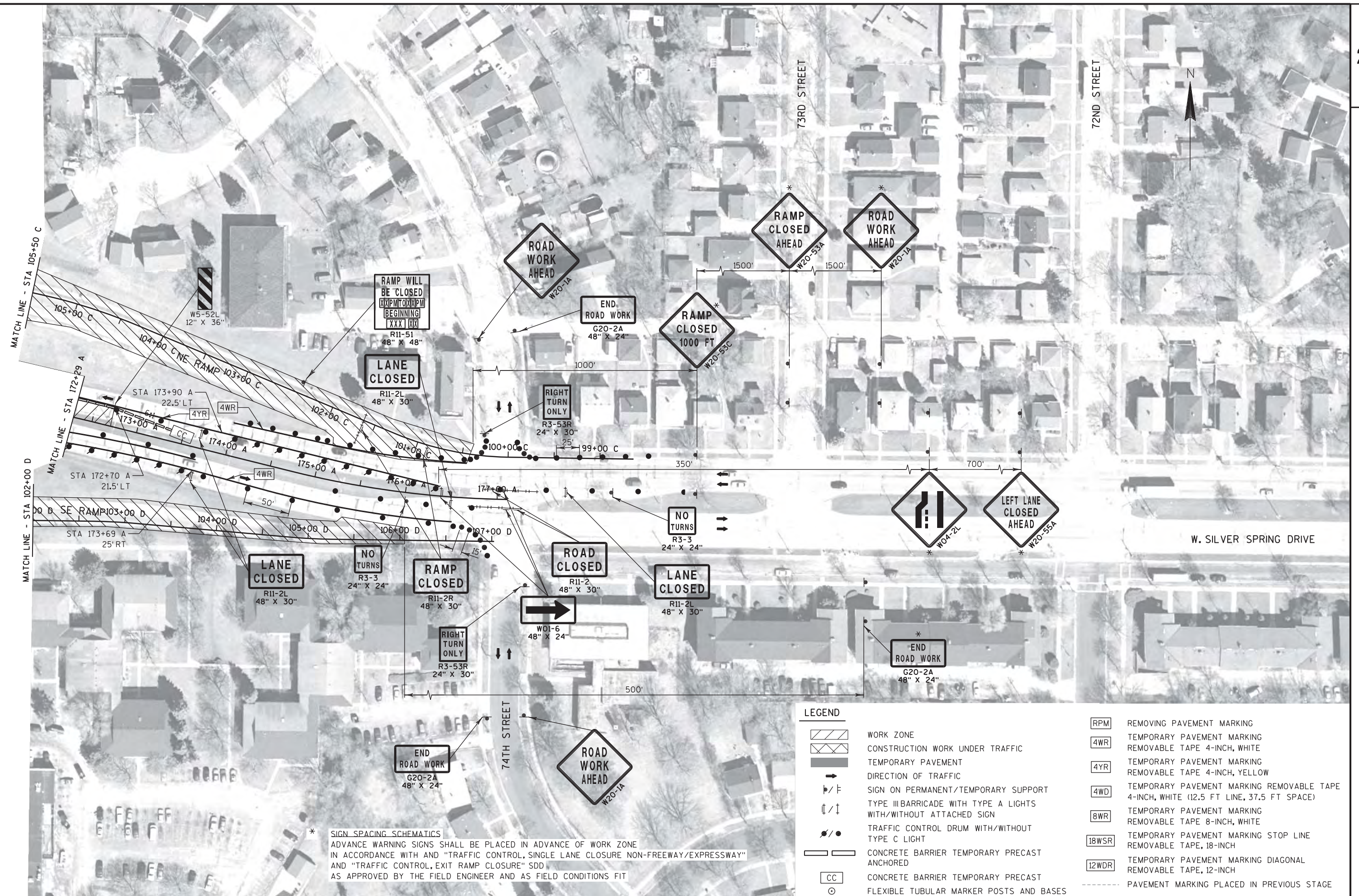


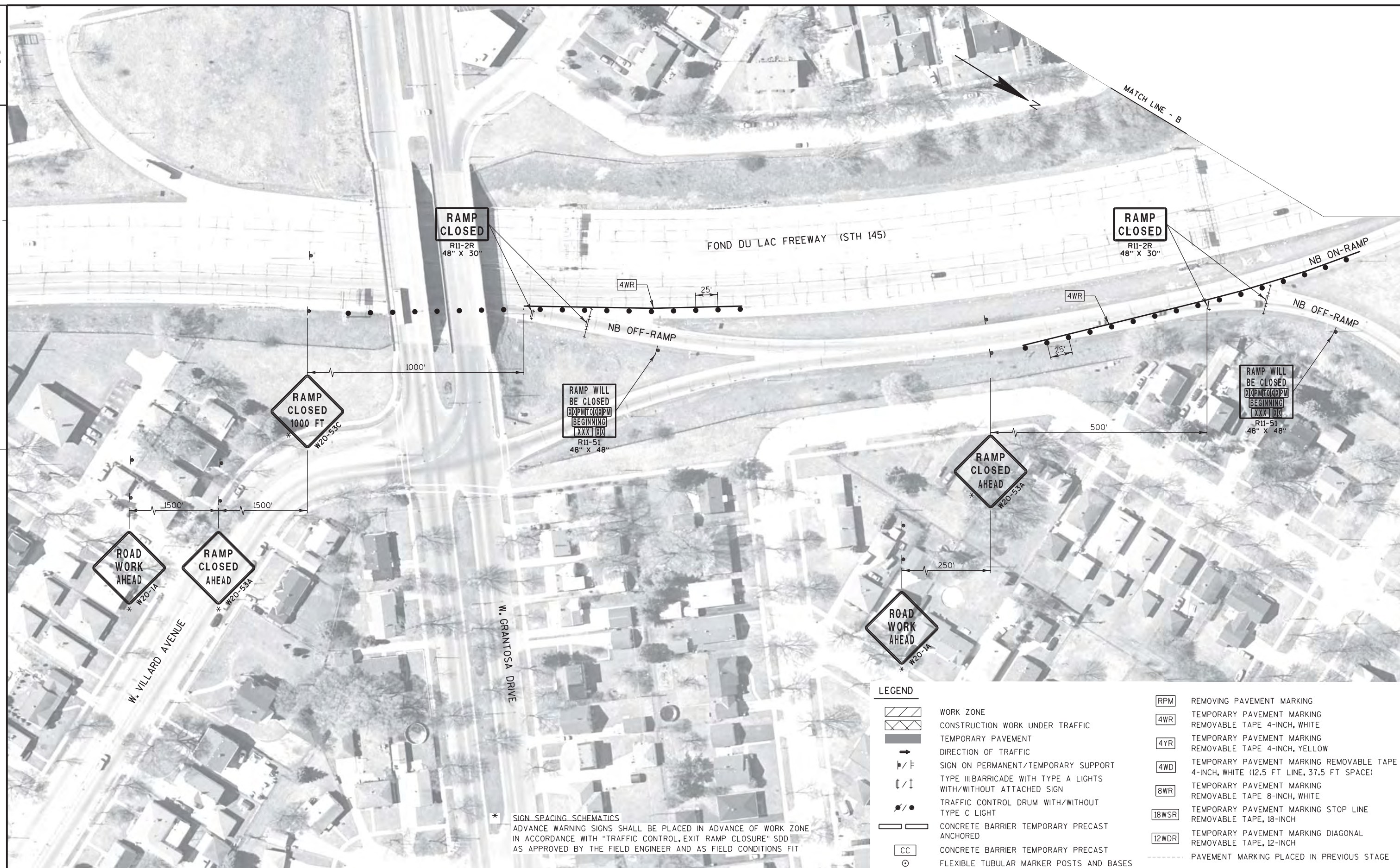
LEGEND

	WORK ZONE
	CONSTRUCTION WORK UNDER TRAFFIC
	TEMPORARY PAVEMENT
	DIRECTION OF TRAFFIC
	SIGN ON PERMANENT/TEMPORARY SUPPORT
	TYPE III BARRICADE WITH TYPE A LIGHTS WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	CONCRETE BARRIER TEMPORARY PRECAST ANCHORED
	CONCRETE BARRIER TEMPORARY PRECAST
	FLEXIBLE TUBULAR MARKER POSTS AND BASES

	REMOVING PAVEMENT MARKING
	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH, WHITE
	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH, YELLOW
	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH, WHITE (12.5 FT LINE, 37.5 FT SPACE)
	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 8-INCH, WHITE
	TEMPORARY PAVEMENT MARKING STOP LINE REMOVABLE TAPE, 18-INCH
	TEMPORARY PAVEMENT MARKING DIAGONAL REMOVABLE TAPE, 12-INCH
	PAVEMENT MARKING PLACED IN PREVIOUS STAGE

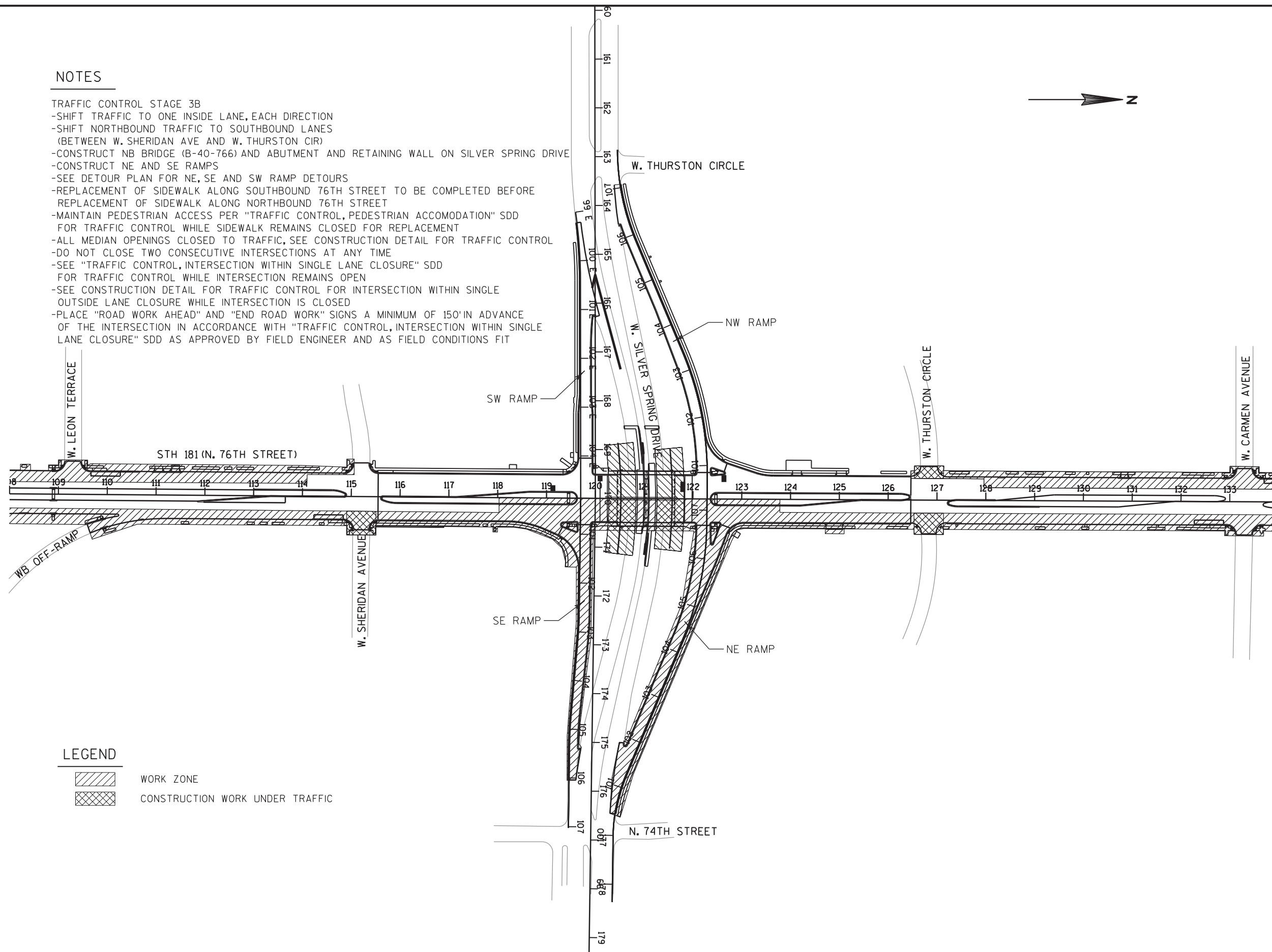
* SIGN SPACING SCHEMATICS
ADVANCE WARNING SIGNS SHALL BE PLACED IN ADVANCE OF WORK ZONE
IN ACCORDANCE WITH "TRAFFIC CONTROL, SINGLE LANE CLOSURE NON-FREEWAY/EXPRESSWAY" SDD
AS APPROVED BY THE FIELD ENGINEER AND AS FIELD CONDITIONS FIT



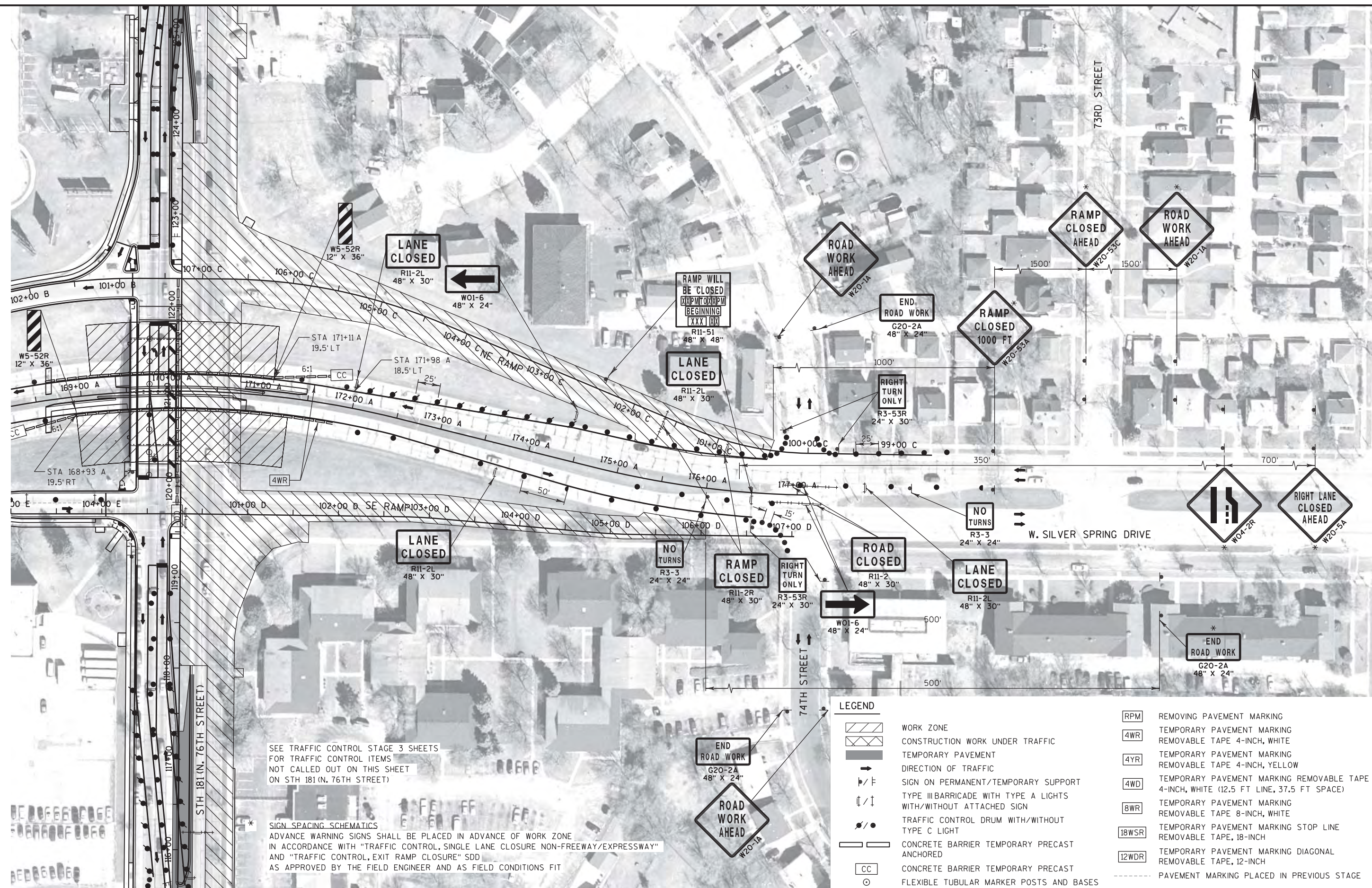


NOTES

- TRAFFIC CONTROL STAGE 3B
- SHIFT TRAFFIC TO ONE INSIDE LANE, EACH DIRECTION
 - SHIFT NORTHBOUND TRAFFIC TO SOUTHBOUND LANES (BETWEEN W. SHERIDAN AVE AND W. THURSTON CIR)
 - CONSTRUCT NB BRIDGE (B-40-766) AND ABUTMENT AND RETAINING WALL ON SILVER SPRING DRIVE
 - CONSTRUCT NE AND SE RAMP
 - SEE DETOUR PLAN FOR NE, SE AND SW RAMP DETOURS
 - REPLACEMENT OF SIDEWALK ALONG SOUTHBOUND 76TH STREET TO BE COMPLETED BEFORE REPLACEMENT OF SIDEWALK ALONG NORTHBOUND 76TH STREET
 - MAINTAIN PEDESTRIAN ACCESS PER "TRAFFIC CONTROL, PEDESTRIAN ACCOMODATION" SDD FOR TRAFFIC CONTROL WHILE SIDEWALK REMAINS CLOSED FOR REPLACEMENT
 - ALL MEDIAN OPENINGS CLOSED TO TRAFFIC, SEE CONSTRUCTION DETAIL FOR TRAFFIC CONTROL
 - DO NOT CLOSE TWO CONSECUTIVE INTERSECTIONS AT ANY TIME
 - SEE "TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE" SDD FOR TRAFFIC CONTROL WHILE INTERSECTION REMAINS OPEN
 - SEE CONSTRUCTION DETAIL FOR TRAFFIC CONTROL FOR INTERSECTION WITHIN SINGLE OUTSIDE LANE CLOSURE WHILE INTERSECTION IS CLOSED
 - PLACE "ROAD WORK AHEAD" AND "END ROAD WORK" SIGNS A MINIMUM OF 150' IN ADVANCE OF THE INTERSECTION IN ACCORDANCE WITH "TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE" SDD AS APPROVED BY FIELD ENGINEER AND AS FIELD CONDITIONS FIT

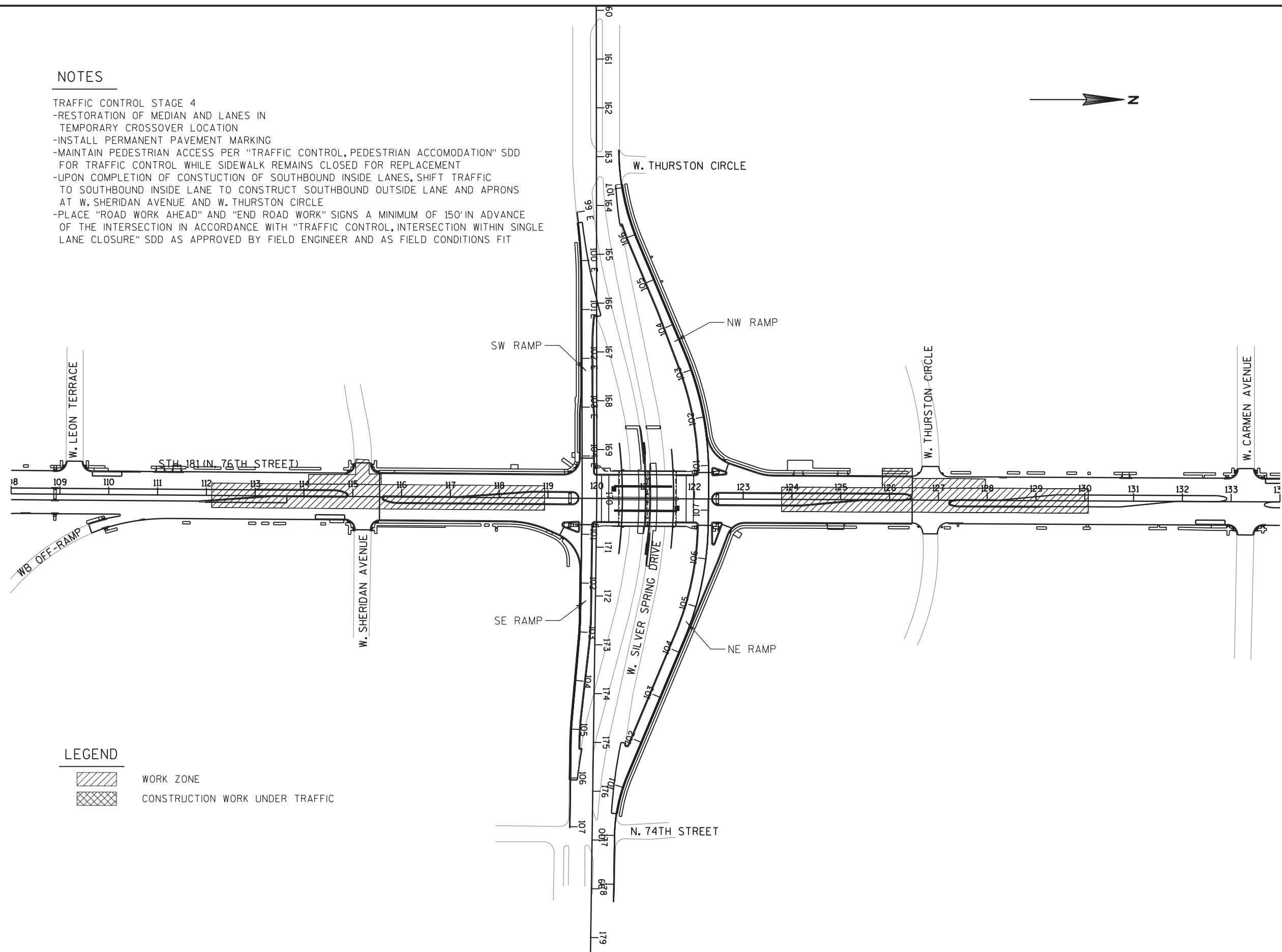


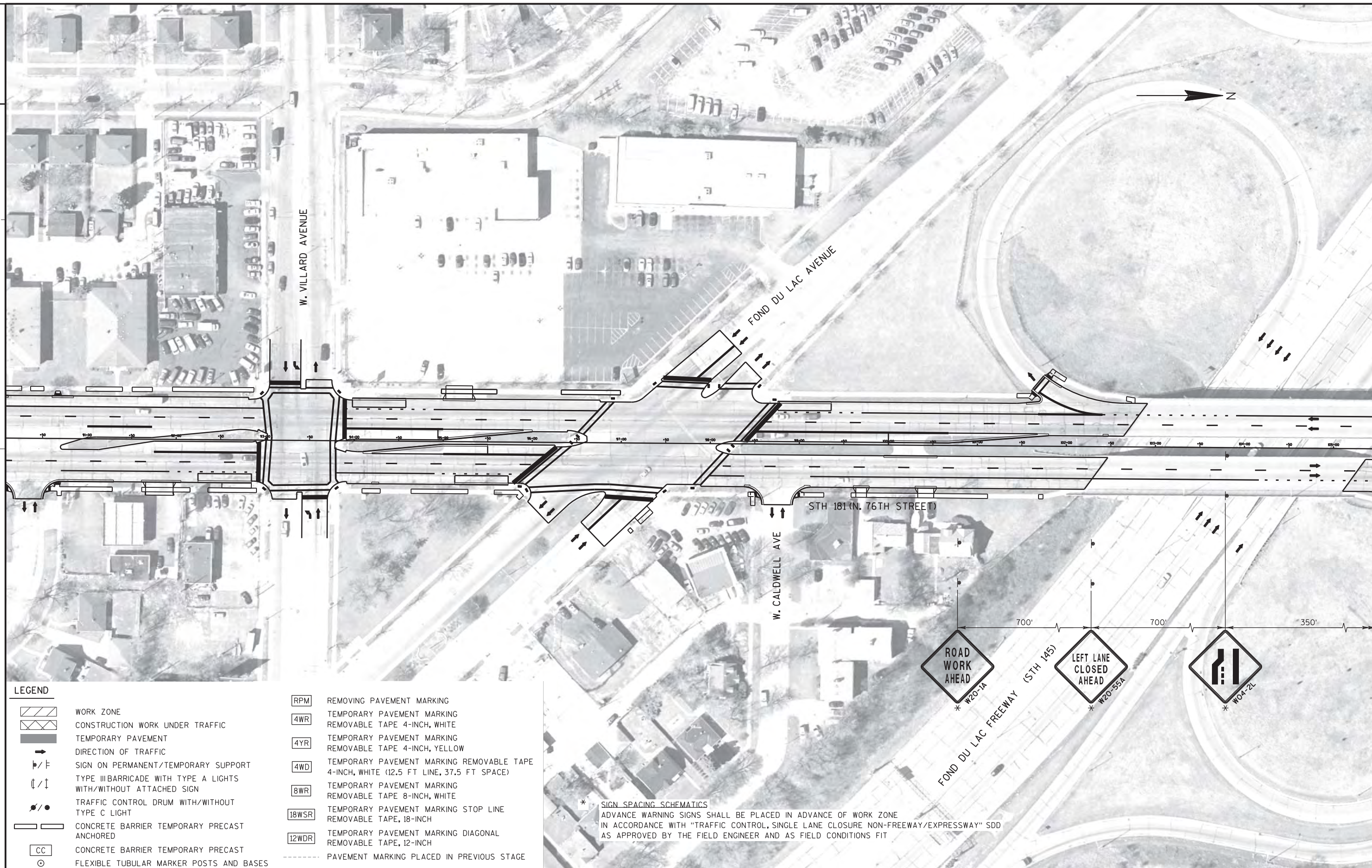




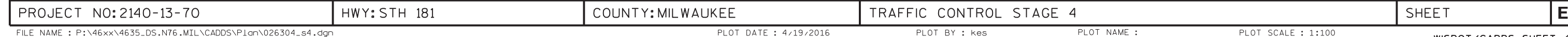
NOTES

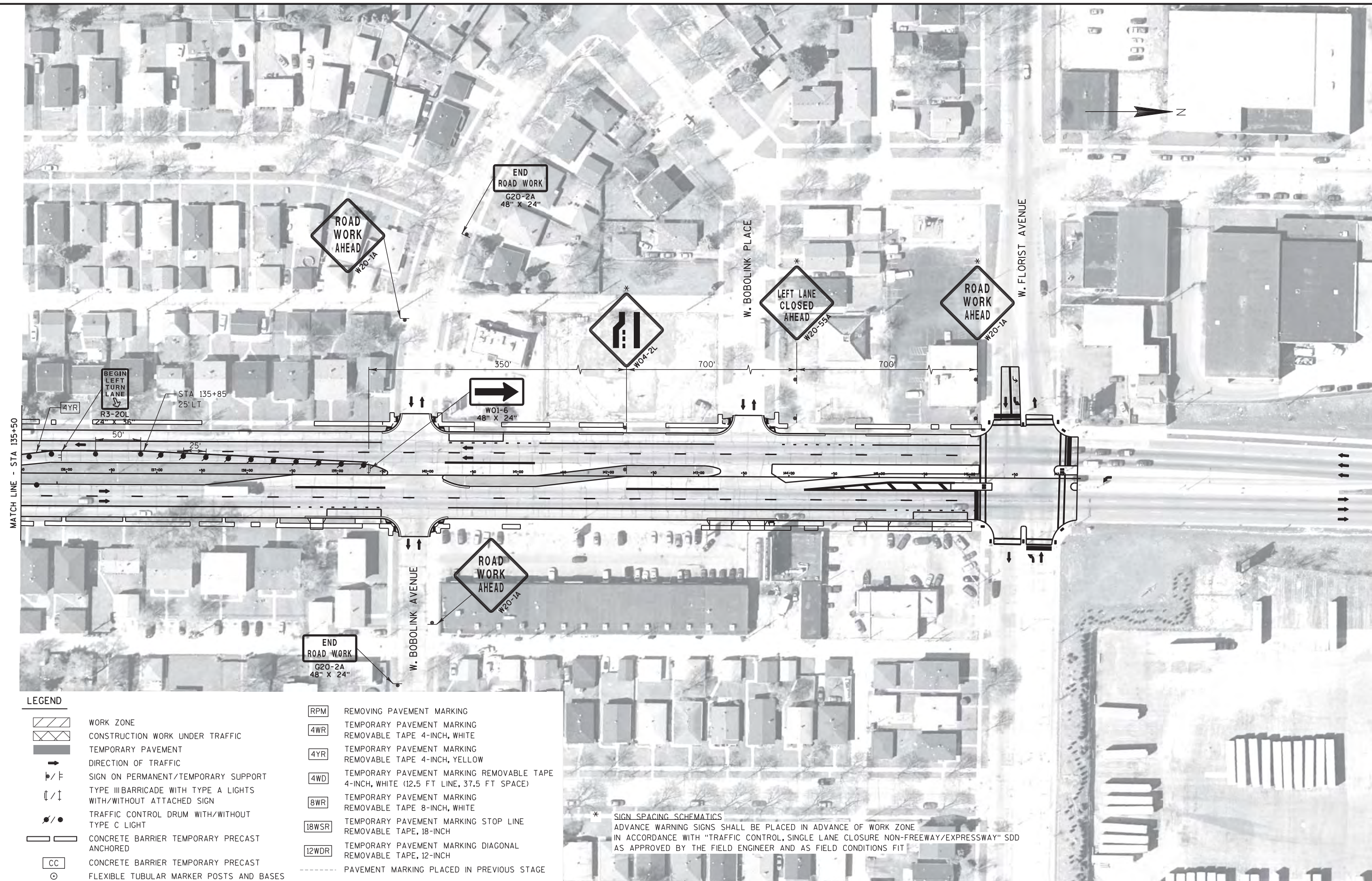
- TRAFFIC CONTROL STAGE 4
- RESTORATION OF MEDIAN AND LANES IN TEMPORARY CROSSOVER LOCATION
 - INSTALL PERMANENT PAVEMENT MARKING
 - MAINTAIN PEDESTRIAN ACCESS PER "TRAFFIC CONTROL, PEDESTRIAN ACCOMODATION" SDD FOR TRAFFIC CONTROL WHILE SIDEWALK REMAINS CLOSED FOR REPLACEMENT
 - UPON COMPLETION OF CONSTRUCTION OF SOUTHBOUND INSIDE LANES, SHIFT TRAFFIC TO SOUTHBOUND INSIDE LANE TO CONSTRUCT SOUTHBOUND OUTSIDE LANE AND APRONS AT W. SHERIDAN AVENUE AND W. THURSTON CIRCLE
 - PLACE "ROAD WORK AHEAD" AND "END ROAD WORK" SIGNS A MINIMUM OF 150' IN ADVANCE OF THE INTERSECTION IN ACCORDANCE WITH "TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE" SDD AS APPROVED BY FIELD ENGINEER AND AS FIELD CONDITIONS FIT

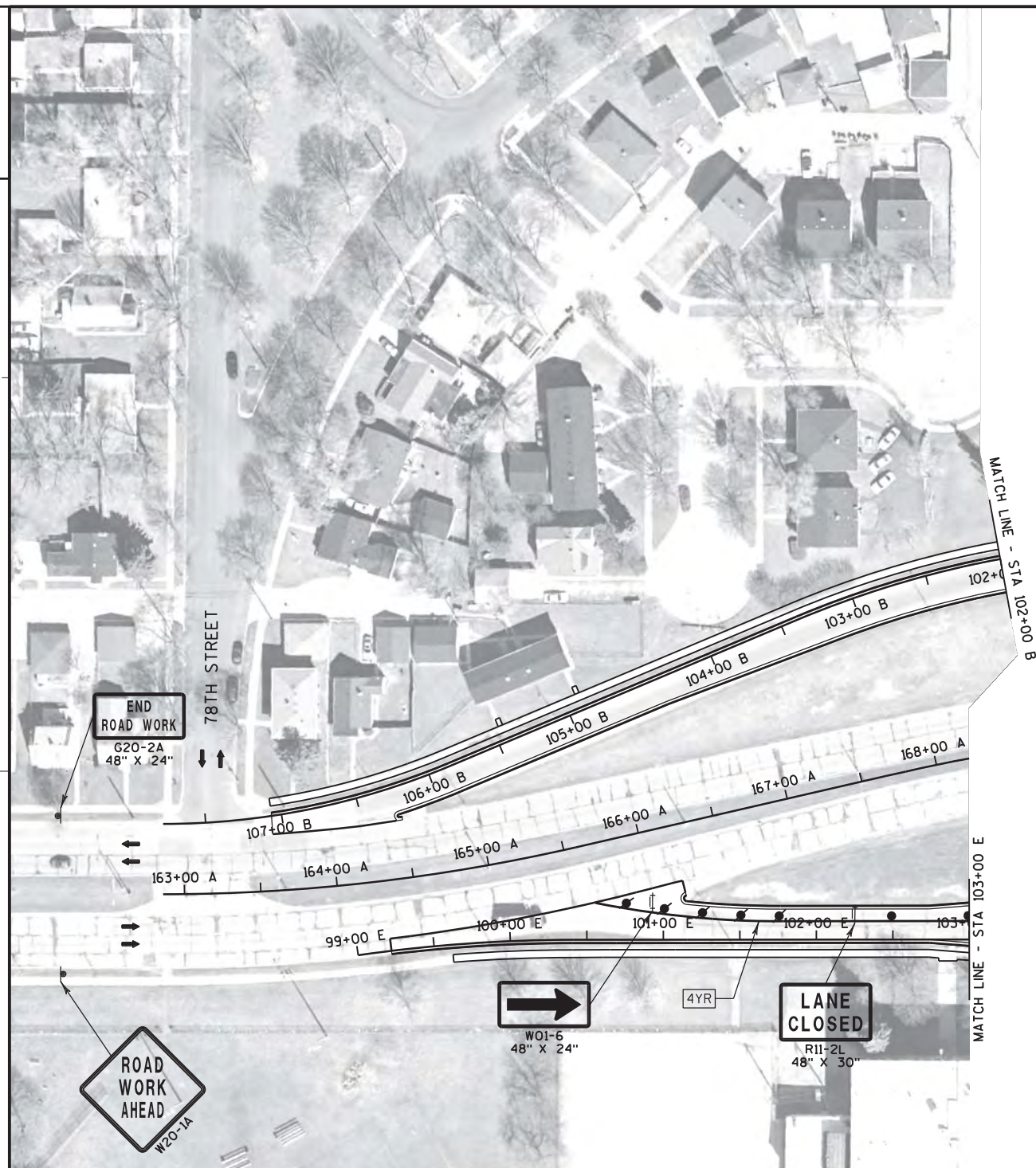












LEGEND

	WORK ZONE
	CONSTRUCTION WORK UNDER TRAFFIC
	TEMPORARY PAVEMENT
	DIRECTION OF TRAFFIC
	SIGN ON PERMANENT/TEMPORARY SUPPORT
	TYPE III BARRICADE WITH TYPE A LIGHTS WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	CONCRETE BARRIER TEMPORARY PRECAST ANCHORED
	CONCRETE BARRIER TEMPORARY PRECAST
	FLEXIBLE TUBULAR MARKER POSTS AND BASES

	REMOVING PAVEMENT MARKING
	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH, WHITE
	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH, YELLOW
	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH, WHITE (12.5 FT LINE, 37.5 FT SPACE)
	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 8-INCH, WHITE
	TEMPORARY PAVEMENT MARKING STOP LINE REMOVABLE TAPE, 18-INCH
	TEMPORARY PAVEMENT MARKING DIAGONAL REMOVABLE TAPE, 12-INCH
	PAVEMENT MARKING PLACED IN PREVIOUS STAGE

PROJECT NO: 2140-13-70

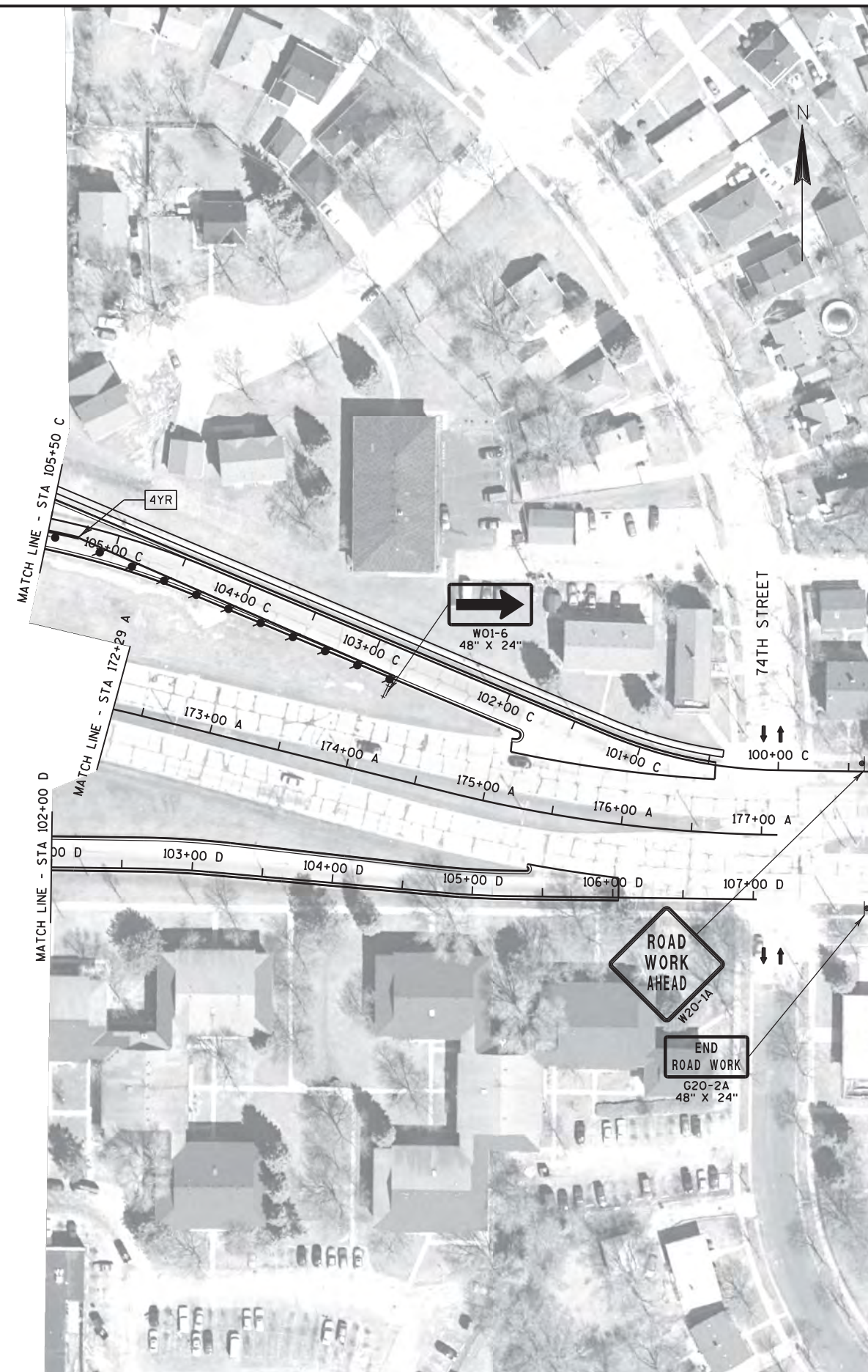
HWY: STH 181

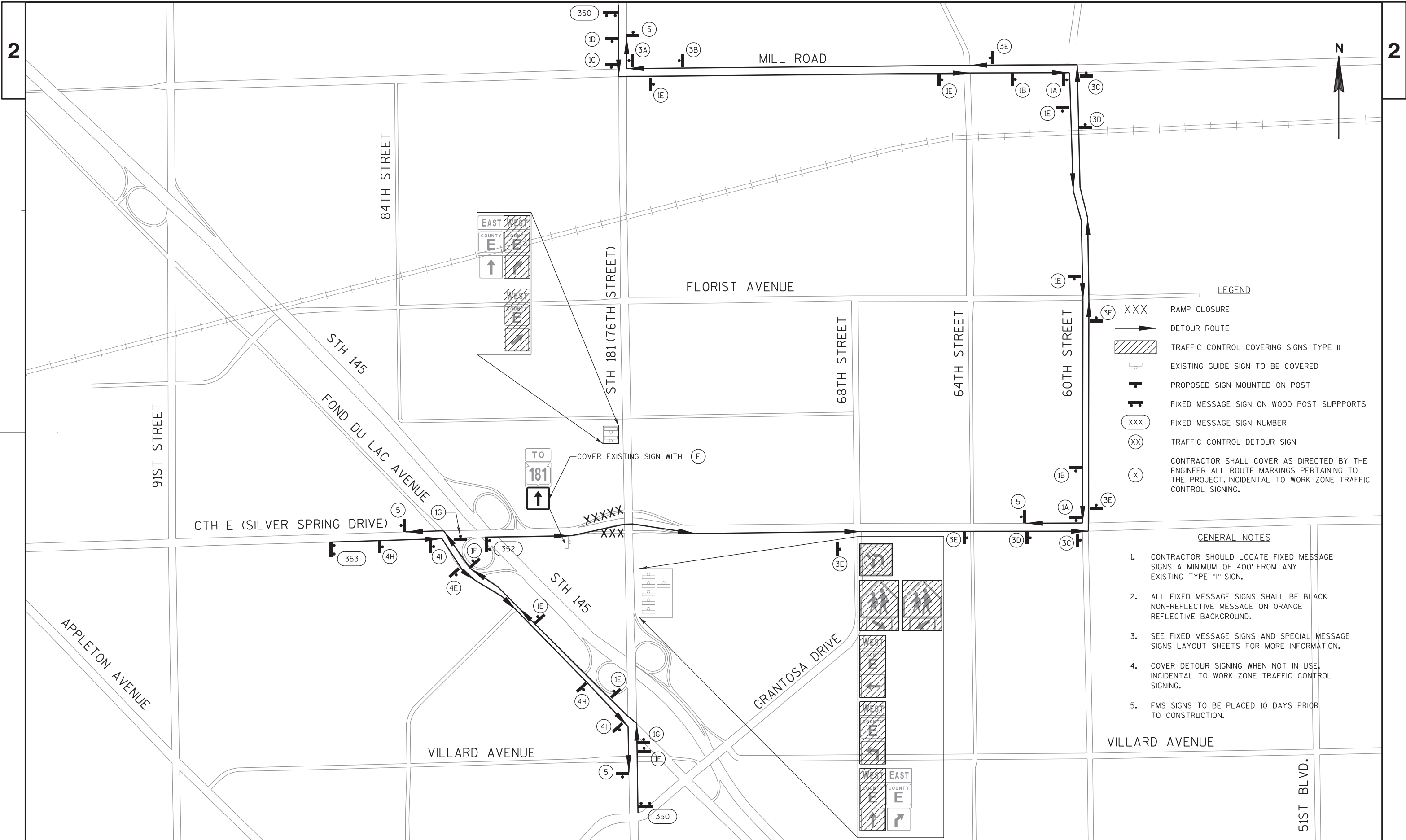
COUNTY: MILWAUKEE

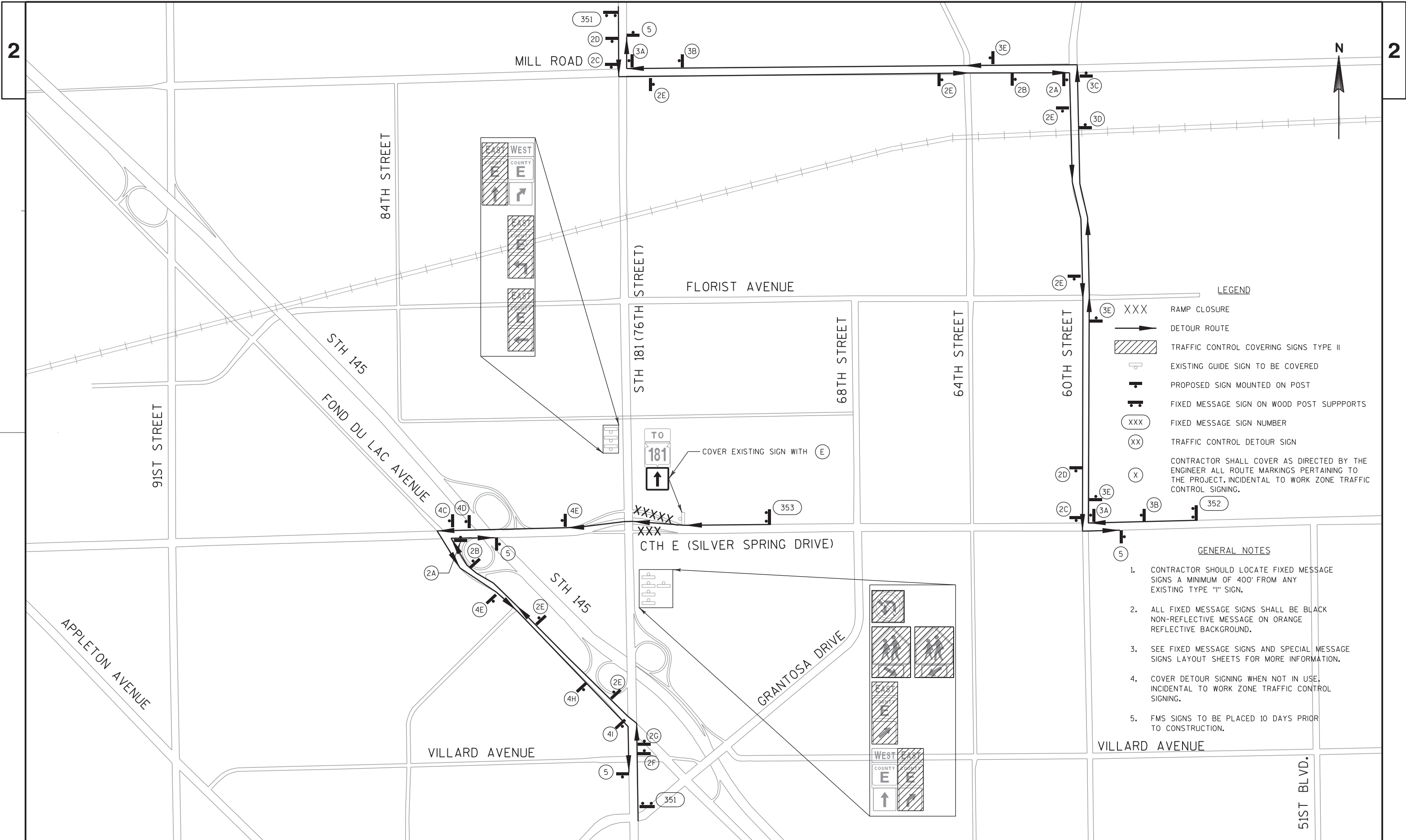
TRAFFIC CONTROL STAGE 4 - SILVER SPRING DRIVE

SHEET

E







PROJECT NO: 2140-13-70

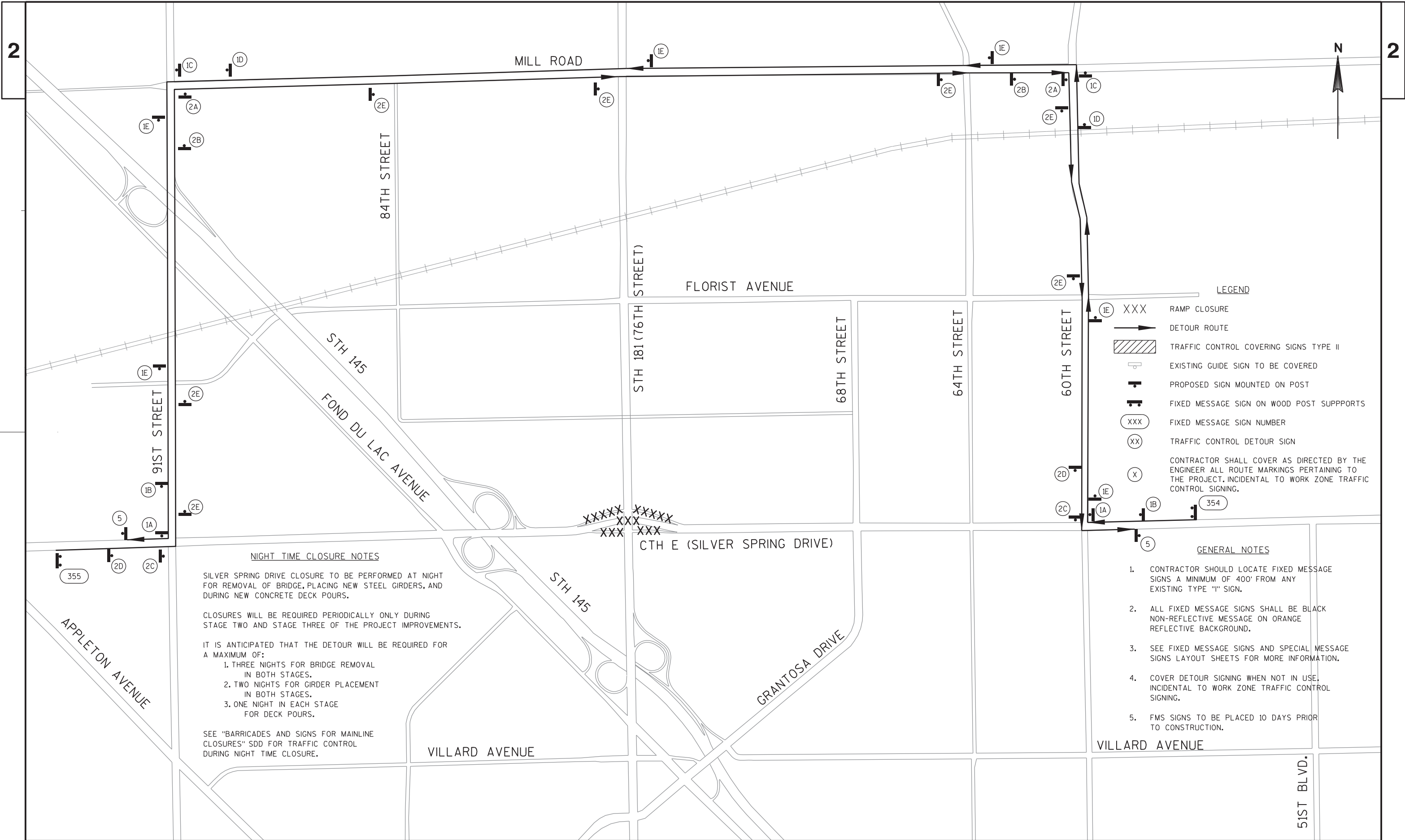
HWY: STH 181

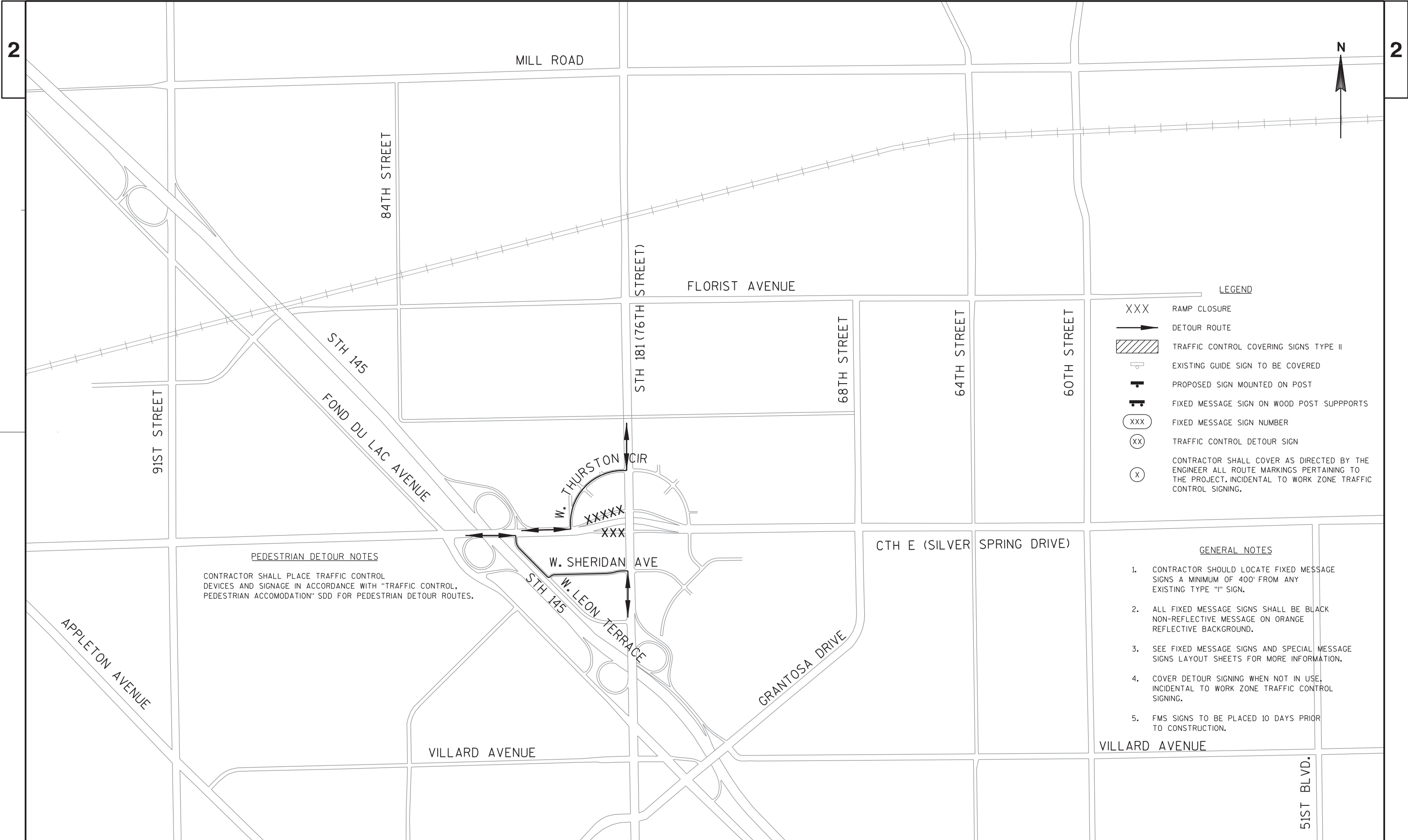
COUNTY: MILWAUKEE

DETOUR PLAN - STAGE 3 (SILVER SPRING DRIVE RAMPS)

SHEET

E





LEGEND

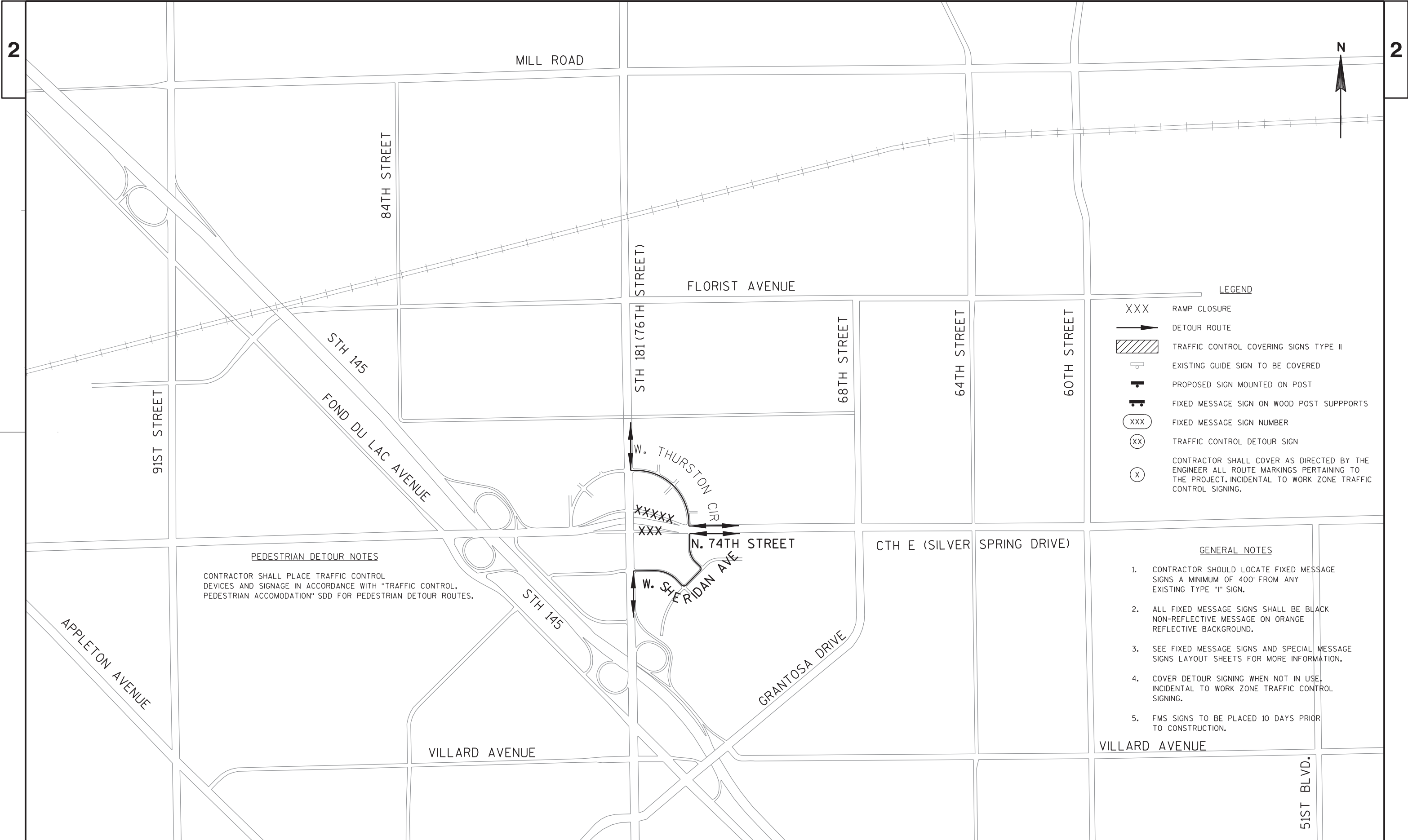
- XXX RAMP CLOSURE
- DETOUR ROUTE
- [Hatched Box] TRAFFIC CONTROL COVERING SIGNS TYPE II
- [Square with dot] EXISTING GUIDE SIGN TO BE COVERED
- [Post with sign] PROPOSED SIGN MOUNTED ON POST
- [Wood post with sign] FIXED MESSAGE SIGN ON WOOD POST SUPPOTS
- (XXX) FIXED MESSAGE SIGN NUMBER
- (XX) TRAFFIC CONTROL DETOUR SIGN
- (X) CONTRACTOR SHALL COVER AS DIRECTED BY THE ENGINEER ALL ROUTE MARKINGS PERTAINING TO THE PROJECT. INCIDENTAL TO WORK ZONE TRAFFIC CONTROL SIGNING.

PEDESTRIAN DETOUR NOTES

CONTRACTOR SHALL PLACE TRAFFIC CONTROL DEVICES AND SIGNAGE IN ACCORDANCE WITH "TRAFFIC CONTROL, PEDESTRIAN ACCOMODATION" SDD FOR PEDESTRIAN DETOUR ROUTES.

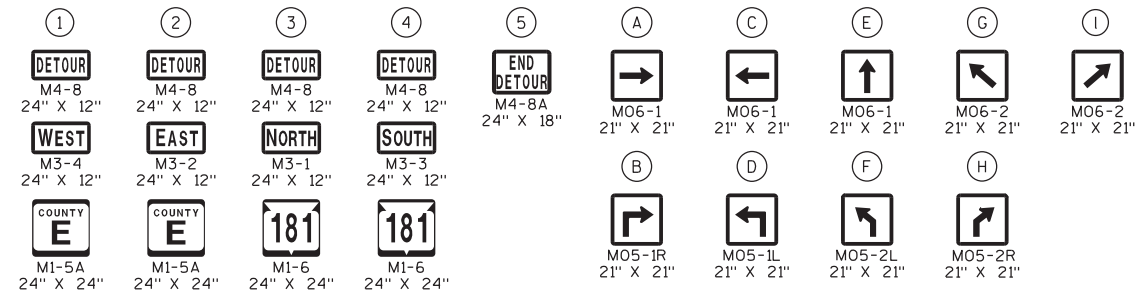
GENERAL NOTES

1. CONTRACTOR SHOULD LOCATE FIXED MESSAGE SIGNS A MINIMUM OF 400' FROM ANY EXISTING TYPE "I" SIGN.
2. ALL FIXED MESSAGE SIGNS SHALL BE BLACK NON-REFLECTIVE MESSAGE ON ORANGE REFLECTIVE BACKGROUND.
3. SEE FIXED MESSAGE SIGNS AND SPECIAL MESSAGE SIGNS LAYOUT SHEETS FOR MORE INFORMATION.
4. COVER DETOUR SIGNING WHEN NOT IN USE. INCIDENTAL TO WORK ZONE TRAFFIC CONTROL SIGNING.
5. FMS SIGNS TO BE PLACED 10 DAYS PRIOR TO CONSTRUCTION.



PEDESTRIAN DETOUR NOTES
CONTRACTOR SHALL PLACE TRAFFIC CONTROL DEVICES AND SIGNAGE IN ACCORDANCE WITH "TRAFFIC CONTROL, PEDESTRIAN ACCOMODATION" SDD FOR PEDESTRIAN DETOUR ROUTES.

- GENERAL NOTES**
1. CONTRACTOR SHOULD LOCATE FIXED MESSAGE SIGNS A MINIMUM OF 400' FROM ANY EXISTING TYPE "I" SIGN.
 2. ALL FIXED MESSAGE SIGNS SHALL BE BLACK NON-REFLECTIVE MESSAGE ON ORANGE REFLECTIVE BACKGROUND.
 3. SEE FIXED MESSAGE SIGNS AND SPECIAL MESSAGE SIGNS LAYOUT SHEETS FOR MORE INFORMATION.
 4. COVER DETOUR SIGNING WHEN NOT IN USE. INCIDENTAL TO WORK ZONE TRAFFIC CONTROL SIGNING.
 5. FMS SIGNS TO BE PLACED 10 DAYS PRIOR TO CONSTRUCTION.



GENERAL NOTES

- ALL SIGNS TO HAVE FLUORESCENT REFLECTIVE SHEETING - REFERENCE: "WISDOT STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION," LATEST EDITION. THIS NOTE DOES NOT APPLY TO ROUTE MARKER SIGNS.
- AFTER SIGNS HAVE BEEN LOCATED IN THE FIELD, BUT BEFORE INSTALLATION, THE PROJECT ENGINEER SHALL VERIFY EACH SIGN LOCATION.
- ALL SIGNS TO BE MOUNTED ON WOODEN POST SUPPORTS (4"x6"). THE NUMBER OF POSTS REQUIRED FOR EACH LAYOUT IS SHOWN.
- SIGNS ON THIS SHEET TO BE PAID UNDER THE ITEM "FIXED MESSAGE SIGNS" OR THE ITEM "TRAFFIC CONTROL DETOUR SIGNS."

XXX FIXED MESSAGE SIGN NUMBER

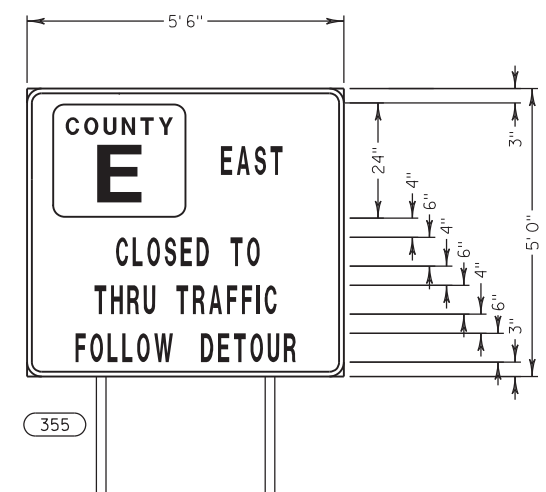
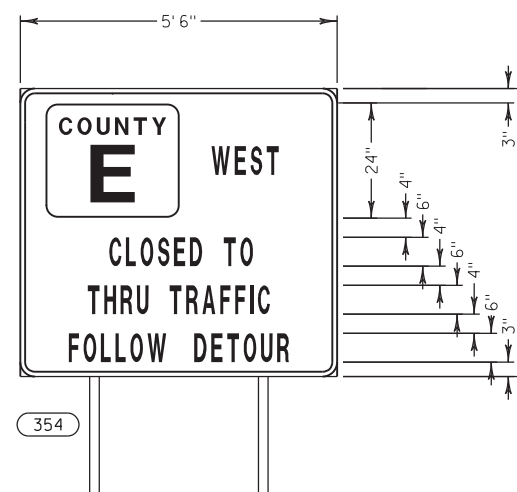
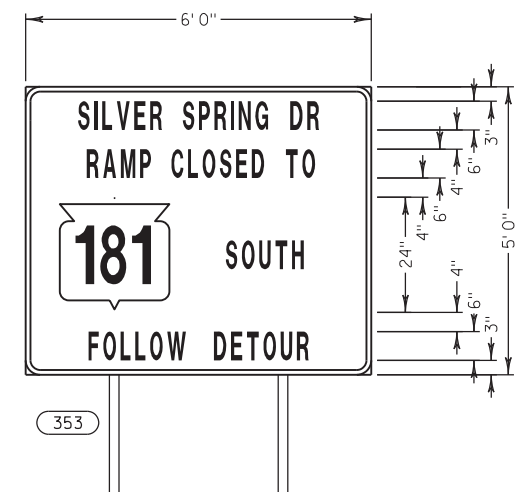
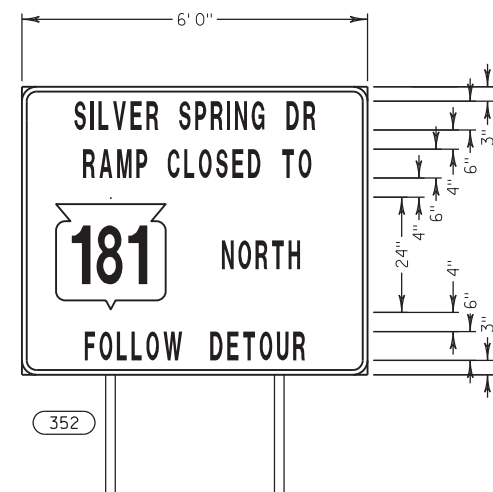
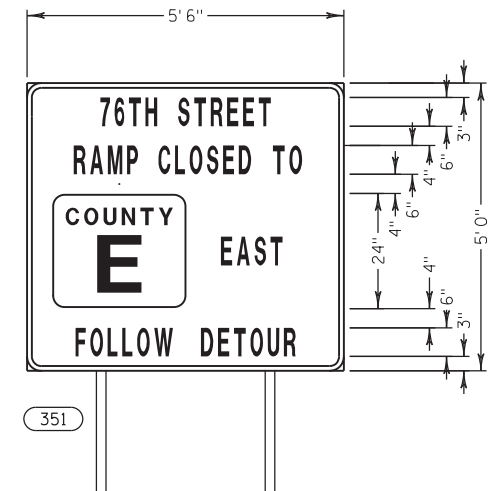
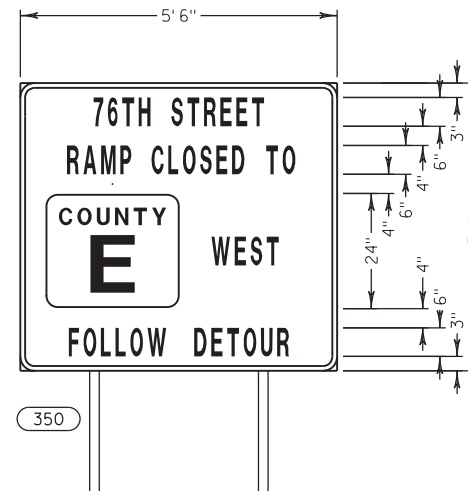
XX TRAFFIC CONTROL DETOUR SIGN

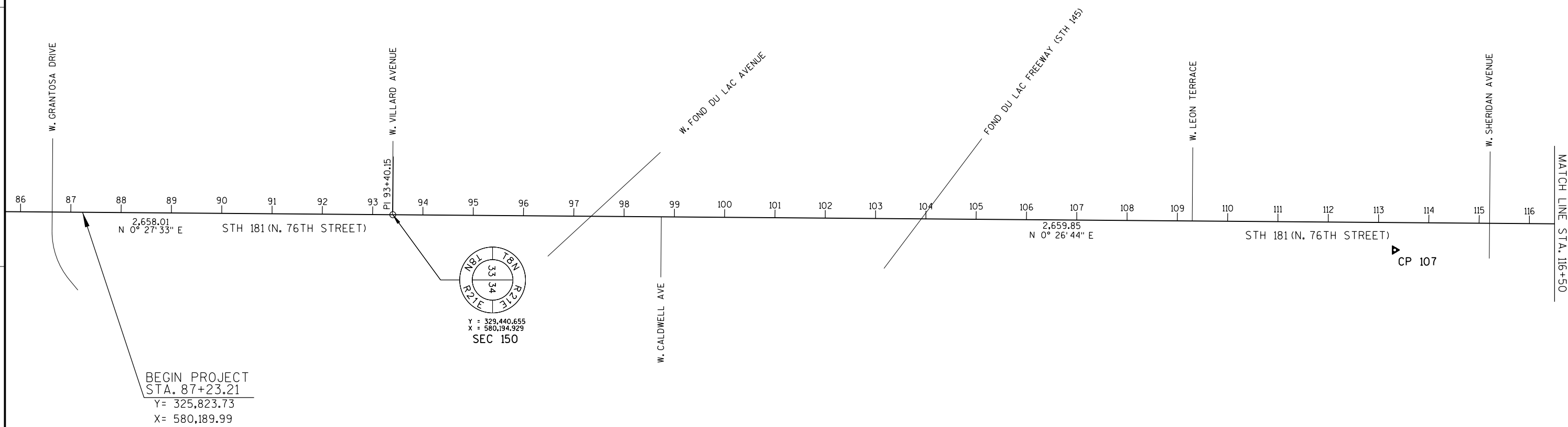
- SIGNS SHALL BE BLACK NON-REFLECTIVE MESSAGE ON ORANGE FLUORESCENT REFLECTIVE BACKGROUND PER SPEC 643 & 637. THIS NOTE DOES NOT APPLY TO ROUTE MARKER SIGNS.
- ALL SIGNS SHALL HAVE CAPITAL LETTERS AND NUMERALS: 6" CAPS SHALL BE SERIES "C"
- ALL SIGNS SHALL HAVE BORDER & RADIUS OF BORDERS AS FOLLOWS:

SIGN AREA	WIDTH OF BORDER
LESS THAN 60 SQ FT	1"

RADIUS	CORNER RADIUS
SMALLEST OUTSIDE DIMENSION	
≥ 6 FT	9"
≥ 4 FT	6"

- CONTRACTOR SHALL SUBMIT SHOP DRAWINGS TO ENGINEER FOR REVIEW PRIOR TO MANUFACTURING.
- SIGN BASE MATERIAL SHALL BE ACCORDING TO SECTION 643 & 637.
- SIGNS TO BE IN PLACE 10 DAYS PRIOR TO CONSTRUCTION.

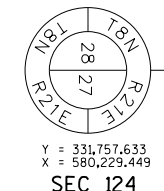




BENCHMARKS				
Point #	Northing	Easting	Elevation	Description
SEC 150	326440.655	580194.929	705.08	SECTION CORNER, STH 181 AT W. VILLARD AVENUE

CONTROL POINTS					
Point #	Northing	Easting	Elevation	Description	
CP 107	328432.72	580264.92	N/A	CP CHIS X	76 th St. +/-150' south of Sheridan





CONTROL POINTS					
Point #	Northing	Easting	Elevation		Description
100	329097.27	580304.51	746.63	CP 3/4" Rebar w/ EMCS cap	SE quad of bridge over W. Silver Spring
101	329296.60	580295.49	744.77	CP 3/4" Rebar w/ EMCS cap	NE quad of bridge over W. Silver Spring
102	330343.46	580169.65	734.90	CP CHIS X	w/s 76th St. +/- 80' south of Carmen, in DWY near curb
105	329829.59	580276.03	738.12	CP CHIS X	NE quad 76th & Thurston
106	328936.55	580273.08	745.44	CP CHIS X	76th St. +/- 200' north of Sheridan

DATE 14JUL16		E S T I M A T E O F Q U A N T I T I E S			
LINE		2140-13-70			
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0105	Clearing	STA	4.000	4.000
0020	201.0120	Clearing	ID	149.000	149.000
0030	201.0205	Grubbing	STA	4.000	4.000
0040	201.0220	Grubbing	ID	149.000	149.000
0050	203.0200	Removing Old Structure (station) 01. STA. 121+05	LS	1.000	1.000
0060	203.0225.S	Debris Containment (structure) 01. B-40-766	LS	1.000	1.000
0070	204.0100	Removing Pavement	SY	16,927.000	16,927.000
0080	204.0125	Removing Asphaltic Surface Milling	TON	8,433.000	8,433.000
0090	204.0150	Removing Curb & Gutter	LF	3,158.000	3,158.000
0100	204.0155	Removing Concrete Sidewalk	SY	5,305.000	5,305.000
0110	204.0165	Removing Guardrail	LF	140.000	140.000
0120	204.0170	Removing Fence	LF	140.000	140.000
0130	204.0195	Removing Concrete Bases	EACH	19.000	19.000
0140	204.0210	Removing Manholes	EACH	3.000	3.000
0150	204.0220	Removing Inlets	EACH	18.000	18.000
0160	204.0245	Removing Storm Sewer (size) 01. 12-Inch	LF	808.000	808.000
0170	205.0100	Excavation Common	CY	10,632.000	10,632.000
0180	206.1000	Excavation for Structures Bridges (structure) 01. B-40-766	LS	1.000	1.000
0190	208.0100	Borrow	CY	8,987.000	8,987.000
0200	209.0100	Backfill Granular	CY	2,690.000	2,690.000
0210	209.0200.S	Backfill Controlled Low Strength	CY	20.000	20.000
0220	210.0100	Backfill Structure	CY	440.000	440.000
0230	213.0100	Finishing Roadway (project) 01. Project ID 2140-13-70	EACH	1.000	1.000
0240	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	10,410.000	10,410.000
0250	310.0110	Base Aggregate Open-Graded	TON	162.000	162.000
0260	311.0110	Breaker Run	TON	1,800.000	1,800.000
0270	320.0155	Concrete Base 9-Inch	SY	419.000	419.000
0280	390.0303	Base Patching Concrete	SY	2,486.000	2,486.000
0290	390.0403	Base Patching Concrete Shes	SY	131.000	131.000
0300	415.0070	Concrete Pavement 7-Inch	SY	5,495.000	5,495.000
0310	415.0095	Concrete Pavement 9 1/2-Inch	SY	8,217.000	8,217.000
0320	415.0210	Concrete Pavement Gaps	EACH	3.000	3.000
0330	415.0410	Concrete Pavement Approach Slab	SY	314.000	314.000
0340	415.1095	Concrete Pavement HES 9 1/2-Inch	SY	350.000	350.000
0350	416.0270	Concrete Driveway HES 7-Inch	SY	400.000	400.000
0360	416.0610	Drilled Tie Bars	EACH	3,528.000	3,528.000
0370	416.0620	Drilled Dowel Bars	EACH	10,080.000	10,080.000
0380	440.4410	Incentive IRI Ride	DOL	8,650.000	8,650.000
0390	455.0605	Tack Coat	GAL	9,124.000	9,124.000
0400	460.2000	Incentive Density HMA Pavement	DOL	6,350.000	6,350.000
0410	465.0120	Asphaltic Surface Driveways and Field Entrances	TON	39.000	39.000
0420	465.0125	Asphaltic Surface Temporary	TON	291.000	291.000
0430	502.0100	Concrete Masonry Bridges	CY	1,105.000	1,105.000
0440	502.2000	Compression Joint Sealer Preformed Elastomeric (width) 01. 2 1/4 Inch	LF	161.000	161.000
0450	502.3200	Protective Surface Treatment	SY	2,066.000	2,066.000
0460	502.3210	Pigmented Surface Sealer	SY	126.000	126.000
0470	505.0400	Bar Steel Reinforcement HS Structures	LB	17,590.000	17,590.000
0480	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	172,290.000	172,290.000

DATE 14JUL16		E S T I M A T E O F Q U A N T I T I E S			
LINE					2140-13-70
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0490	505.0800.S	Bar Steel Reinforcement HS Stainless Structures	LB	3,940.000	3,940.000
0500	506.0605	Structural Steel HS	LB	332,140.000	332,140.000
0510	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	36.000	36.000
0520	506.3015	Welded Stud Shear Connectors 7/8x6-Inch	EACH	8,448.000	8,448.000
0530	506.4000	Steel Diaphragms (structure) 01. B-40-766	EACH	80.000	80.000
0540	506.5000	Bearing Assemblies Fixed (structure) 01. B-40-766	EACH	18.000	18.000
0550	511.1200	Temporary Shoring (structure) 01. B-40-766	SF	998.000	998.000
0560	513.4091	Railing Tubular Screening (structure) 01. B-40-766	LF	317.000	317.000
0570	516.0500	Rubberized Membrane Waterproofing	SY	52.000	52.000
0580	517.0600	Painting Epoxy System (structure) 01. B-40-766	LS	1.000	1.000
0590	532.0750.S	Temporary Wall Wire Faced Mechanically Stabilized Earth	SF	1,631.000	1,631.000
0600	550.2106	Piling CIP Concrete 10 3/4 X 0.365-Inch	LF	5,400.000	5,400.000
0610	601.0110	Concrete Curb Type D	LF	18.000	18.000
0620	601.0409	Concrete Curb & Gutter 30-Inch Type A	LF	8,259.000	8,259.000
0630	601.0411	Concrete Curb & Gutter 30-Inch Type D	LF	176.000	176.000
0640	601.0600	Concrete Curb Pedestrian	LF	21.000	21.000
0650	602.0410	Concrete Sidewalk 5-Inch	SF	43,791.000	43,791.000
0660	602.0505	Curb Ramp Detectable Warning Field Yellow	SF	704.000	704.000
0670	602.1500	Concrete Steps	SF	16.000	16.000
0680	603.1142	Concrete Barrier Type S42	LF	21.000	21.000
0690	603.1156	Concrete Barrier Type S56	LF	228.000	228.000
0700	603.3559	Concrete Barrier Transition Type S42 to S56	EACH	2.000	2.000
0710	603.8000	Concrete Barrier Temporary Precast Delivered	LF	3,687.000	3,687.000
0720	603.8125	Concrete Barrier Temporary Precast Installed	LF	3,687.000	3,687.000
0730	604.0400	Slope Paving Concrete	SY	674.000	674.000
0740	608.0312	Storm Sewer Pipe Reinforced Concrete Class III 12-Inch	LF	755.000	755.000
0750	611.0420	Reconstructing Manholes	EACH	5.000	5.000
0760	611.0430	Reconstructing Inlets	EACH	5.000	5.000
0770	611.0530	Manhole Covers Type J	EACH	5.000	5.000
0780	611.0606	Inlet Covers Type B	EACH	1.000	1.000
0790	611.0610	Inlet Covers Type BW	EACH	2.000	2.000
0800	611.0624	Inlet Covers Type H	EACH	27.000	27.000
0810	611.0642	Inlet Covers Type MS	EACH	2.000	2.000
0820	611.2004	Manholes 4-FT Diameter	EACH	3.000	3.000
0830	611.3220	Inlets 2x2-FT	EACH	2.000	2.000
0840	611.3225	Inlets 2x2.5-FT	EACH	2.000	2.000
0850	611.3230	Inlets 2x3-FT	EACH	26.000	26.000
0860	611.3901	Inlets Median 1 Grate	EACH	2.000	2.000
0870	611.8110	Adjusting Manhole Covers	EACH	59.000	59.000
0880	611.8115	Adjusting Inlet Covers	EACH	44.000	44.000
0890	611.8120.S	Cover Plates Temporary	EACH	91.000	91.000
0900	611.9710	Salvaged Inlet Covers	EACH	1.000	1.000
0910	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	744.000	744.000

DATE 14JUL16		E S T I M A T E O F Q U A N T I T I E S			
LINE				2140-13-70	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0920	614.0805	Crash Cushions Permanent Low Maintenance	EACH	2.000	2.000
0930	614.0905	Crash Cushions Temporary	EACH	10.000	10.000
0940	614.2300	MGS Guardrail 3	LF	25.000	25.000
0950	614.2500	MGS Thrie Beam Transition	LF	78.660	78.660
0960	614.2610	MGS Guardrail Terminal EAT	EACH	2.000	2.000
0970	616.0204	Fence Chain Link 4-FT	LF	140.000	140.000
0980	616.0700.S	Fence Safety	LF	200.000	200.000
0990	619.1000	Mobilization	EACH	1.000	1.000
1000	620.0300	Concrete Median Sloped Nose	SF	218.000	218.000
1010	624.0100	Water	MGAL	90.000	90.000
1020	625.0100	Topsoil	SY	12,766.000	12,766.000
1030	628.1504	Silt Fence	LF	2,863.000	2,863.000
1040	628.1520	Silt Fence Maintenance	LF	2,863.000	2,863.000
1050	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
1060	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
1070	628.2008	Erosion Mat Urban Class I Type B	SY	4,804.000	4,804.000
1080	628.7005	Inlet Protection Type A	EACH	41.000	41.000
1090	628.7010	Inlet Protection Type B	EACH	55.000	55.000
1100	628.7015	Inlet Protection Type C	EACH	39.000	39.000
1110	628.7020	Inlet Protection Type D	EACH	13.000	13.000
1120	628.7560	Tracking Pads	EACH	4.000	4.000
1130	628.7570	Rock Bags	EACH	50.000	50.000
1140	629.0210	Fertilizer Type B	CWT	2.800	2.800
1150	630.0140	Seeding Mixture No. 40	LB	81.000	81.000
1160	631.0300	Sod Water	MGAL	195.000	195.000
1170	631.1000	Sod Lawn	SY	8,678.000	8,678.000
1180	633.0200	Delineators Flexible	EACH	2.000	2.000
1190	634.0618	Posts Wood 4x6-Inch X 18-FT	EACH	17.000	17.000
1200	634.0814	Posts Tubular Steel 2x2-Inch X 14-FT	EACH	121.000	121.000
1210	637.2210	Signs Type II Reflective H	SF	1,469.580	1,469.580
1220	637.2215	Signs Type II Reflective H Folding	SF	177.120	177.120
1230	637.2230	Signs Type II Reflective F	SF	295.500	295.500
1240	638.2102	Moving Signs Type II	EACH	1.000	1.000
1250	638.2602	Removing Signs Type II	EACH	154.000	154.000
1260	638.3000	Removing Small Sign Supports	EACH	66.000	66.000
1270	642.5201	Field Office Type C	EACH	1.000	1.000
1280	643.0100	Traffic Control (project) 01. Project ID 2140-13-70	EACH	1.000	1.000
1290	643.0300	Traffic Control Drums	DAY	134,970.000	134,970.000
1300	643.0410	Traffic Control Barricades Type II	DAY	2,346.000	2,346.000
1310	643.0420	Traffic Control Barricades Type III	DAY	41,144.000	41,144.000
1320	643.0500	Traffic Control Flexible Tubular Marker Posts	EACH	26.000	26.000
1330	643.0600	Traffic Control Flexible Tubular Marker Bases	EACH	26.000	26.000
1340	643.0705	Traffic Control Warning Lights Type A	DAY	73,153.000	73,153.000
1350	643.0715	Traffic Control Warning Lights Type C	DAY	26,285.000	26,285.000
1360	643.0900	Traffic Control Signs	DAY	60,664.000	60,664.000
1370	643.0920	Traffic Control Covering Signs Type II	EACH	16.000	16.000
1380	643.1000	Traffic Control Signs Fixed Message	SF	285.000	285.000
1390	643.1050	Traffic Control Signs PCMS	DAY	320.000	320.000
1400	643.2000	Traffic Control Detour (project) 01. Project ID 2140-13-70	EACH	1.000	1.000
1410	643.3000	Traffic Control Detour Signs	DAY	7,728.000	7,728.000

DATE 14JUL16		E S T I M A T E O F Q U A N T I T I E S			
LINE		2140-13-70			
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
1420	644.1410.S	Temporary Pedestrian Surface Asphalt	SF	480.000	480.000
1430	644.1420.S	Temporary Pedestrian Surface Plywood	SF	80.000	80.000
1440	644.1601.S	Temporary Curb Ramp	EACH	36.000	36.000
1450	646.0106	Pavement Marking Epoxy 4-Inch	LF	8,271.000	8,271.000
1460	646.0600	Removing Pavement Markings	LF	1,784.000	1,784.000
1470	646.0841.S	Pavement Marking Grooved Wet Reflective Contrast Tape 4-Inch	LF	475.000	475.000
1480	646.0843.S	Pavement Marking Grooved Wet Reflective Contrast Tape 8-Inch	LF	1,221.000	1,221.000
1490	646.0881.S	Pavement Marking Grooved Wet Reflective Tape 4-Inch	LF	2,300.000	2,300.000
1500	646.0883.S	Pavement Marking Grooved Wet Reflective Tape 8-Inch	LF	2,768.000	2,768.000
1510	647.0606	Pavement Marking Island Nose Epoxy	EACH	20.000	20.000
1520	647.0726	Pavement Marking Diagonal Epoxy 12-Inch	LF	330.000	330.000
1530	647.0955	Removing Pavement Markings Arrows	EACH	1.000	1.000
1540	647.0965	Removing Pavement Markings Words	EACH	1.000	1.000
1550	649.0400	Temporary Pavement Marking Removable Tape 4-Inch	LF	32,710.000	32,710.000
1560	649.0801	Temporary Pavement Marking Removable Tape 8-Inch	LF	630.000	630.000
1570	649.1200	Temporary Pavement Marking Stop Line Removable Tape 18-Inch	LF	140.000	140.000
1580	649.1600	Temporary Pavement Marking Diagonal Removable Tape 12-Inch	LF	150.000	150.000
1590	650.4000	Construction Staking Storm Sewer	EACH	35.000	35.000
1600	650.4500	Construction Staking Subgrade	LF	3,232.000	3,232.000
1610	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	2,798.000	2,798.000
1620	650.6500	Construction Staking Structure Layout (structure) 01. B-40-766	LS	1.000	1.000
1630	650.6500	Construction Staking Structure Layout (structure) 02. R-40-604	LS	1.000	1.000
1640	650.6500	Construction Staking Structure Layout (structure) 03. R-40-605	LS	1.000	1.000
1650	650.7000	Construction Staking Concrete Pavement	LF	3,232.000	3,232.000
1660	650.7500	Construction Staking Concrete Barrier	LF	298.000	298.000
1670	650.8000	Construction Staking Resurfacing Reference	LF	4,905.000	4,905.000
1680	650.8500	Construction Staking Electrical Installations (project) 01. Project ID 2140-13-70	LS	1.000	1.000
1690	650.9910	Construction Staking Supplemental Control (project) 01. Project ID 2140-13-70	LS	1.000	1.000
1700	650.9920	Construction Staking Slope Stakes	LF	3,232.000	3,232.000
1710	652.0225	Conduit Rigid Nonmetallic Schedule 40 2-Inch	LF	1,245.000	1,245.000
1720	652.0230	Conduit Rigid Nonmetallic Schedule 40 2 1/2-Inch	LF	7,862.000	7,862.000
1730	652.0235	Conduit Rigid Nonmetallic Schedule 40 3-Inch	LF	2,369.000	2,369.000
1740	652.0405	Conduit Reinforced Thermosetting Resin 2-Inch	LF	350.000	350.000
1750	652.0610	Conduit Special 2 1/2-Inch	LF	275.000	275.000
1760	652.0700.S	Install Conduit into Existing Item	EACH	2.000	2.000
1770	652.0800	Conduit Loop Detector	LF	4,150.000	4,150.000

DATE 14JUL16		E S T I M A T E O F Q U A N T I T I E S			
LINE					2140-13-70
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
1780	653.0135	Pull Boxes Steel 24x36-Inch	EACH	6.000	6.000
1790	653.0140	Pull Boxes Steel 24x42-Inch	EACH	26.000	26.000
1800	653.0222	Junction Boxes 18x12x6-Inch	EACH	4.000	4.000
1810	653.0905	Removing Pull Boxes	EACH	23.000	23.000
1820	654.0101	Concrete Bases Type 1	EACH	14.000	14.000
1830	654.0110	Concrete Bases Type 10	EACH	4.000	4.000
1840	654.0113	Concrete Bases Type 13	EACH	2.000	2.000
1850	654.0217	Concrete Control Cabinet Bases Type 9 Special	EACH	2.000	2.000
1860	655.0230	Cable Traffic Signal 5-14 AWG	LF	982.000	982.000
1870	655.0240	Cable Traffic Signal 7-14 AWG	LF	1,783.000	1,783.000
1880	655.0260	Cable Traffic Signal 12-14 AWG	LF	2,473.000	2,473.000
1890	655.0280	Cable Traffic Signal 19-14 AWG	LF	688.000	688.000
1900	655.0515	Electrical Wire Traffic Signals 10 AWG	LF	8,828.000	8,828.000
1910	655.0525	Electrical Wire Traffic Signals 6 AWG	LF	688.000	688.000
1920	655.0700	Loop Detector Lead In Cable	LF	13,827.000	13,827.000
1930	655.0800	Loop Detector Wire	LF	13,594.000	13,594.000
1940	656.0200	Electrical Service Meter Breaker Pedestal (location) 01. CB1 - STH 181 & CTH E	LS	1.000	1.000
1950	656.0200	Electrical Service Meter Breaker Pedestal (location) 02. Temporary STH 181 & CTH E EB Ramps	LS	1.000	1.000
1960	657.0100	Pedestal Bases	EACH	14.000	14.000
1970	657.0405	Traffic Signal Standards Aluminum 3.5-FT	EACH	2.000	2.000
1980	657.0420	Traffic Signal Standards Aluminum 13-FT	EACH	4.000	4.000
1990	657.0425	Traffic Signal Standards Aluminum 15-FT	EACH	2.000	2.000
2000	657.0430	Traffic Signal Standards Aluminum 10-FT	EACH	6.000	6.000
2010	657.1345	Install Poles Type 9	EACH	4.000	4.000
2020	657.1355	Install Poles Type 12	EACH	2.000	2.000
2030	657.1530	Install Monotube Arms 30-FT	EACH	4.000	4.000
2040	657.1545	Install Monotube Arms 45-FT	EACH	2.000	2.000
2050	657.6005.S	Anchor Assemblies Light Poles on Structures	EACH	4.000	4.000
2060	658.0110	Traffic Signal Face 3-12 Inch Vertical	EACH	19.000	19.000
2070	658.0115	Traffic Signal Face 4-12 Inch Vertical	EACH	5.000	5.000
2080	658.0215	Backplates Signal Face 3 Section 12-Inch	EACH	19.000	19.000
2090	658.0220	Backplates Signal Face 4 Section 12-Inch	EACH	5.000	5.000
2100	658.0416	Pedestrian Signal Face 16-Inch	EACH	12.000	12.000
2110	658.0500	Pedestrian Push Buttons	EACH	14.000	14.000
2120	658.0600	Led Modules 12-Inch Red Ball	EACH	18.000	18.000
2130	658.0605	Led Modules 12-Inch Yellow Ball	EACH	18.000	18.000
2140	658.0610	Led Modules 12-Inch Green Ball	EACH	18.000	18.000
2150	658.0615	Led Modules 12-Inch Red Arrow	EACH	6.000	6.000
2160	658.0620	Led Modules 12-Inch Yellow Arrow	EACH	10.000	10.000
2170	658.0625	Led Modules 12-Inch Green Arrow	EACH	7.000	7.000
2180	658.0635	Led Modules Pedestrian Countdown Timer 16-Inch	EACH	12.000	12.000
2190	658.5069	Signal Mounting Hardware (location) 01. STH 181 & CTH E	LS	1.000	1.000
2200	661.0200	Temporary Traffic Signals for Intersections (location) 01. STH 181 & CTH E WB Ramps	LS	1.000	1.000

DATE 14JUL16		E S T I M A T E O F Q U A N T I T I E S			
LINE					2140-13-70
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
2210	661.0200	Temporary Traffic Signals for Intersections (location) 02. STH 181 & CTH E EB Ramps	LS	1.000	1.000
2220	661.0300	Generators	DAY	4.000	4.000
2230	670.0100	Field System Integrator	LS	1.000	1.000
2240	670.0200	ITS Documentation	LS	1.000	1.000
2250	671.0112	Conduit HDPE 1-Duct 2-Inch	LF	3,880.000	3,880.000
2260	671.0212	Conduit HDPE Directional Bore 1-Duct 2-Inch	LF	1,220.000	1,220.000
2270	673.0105	Communication Vault Type 1	EACH	9.000	9.000
2280	678.0036	Install Fiber Optic Cable Outdoor Plant 36-CT	LF	6,495.000	6,495.000
2290	678.0200	Fiber Optic Splice Enclosure	EACH	3.000	3.000
2300	678.0300	Fiber Optic Splice	EACH	84.000	84.000
2310	678.0400	Fiber Optic Termination	EACH	12.000	12.000
2320	678.0500	Communication System Testing	LS	1.000	1.000
2330	690.0150	Sawing Asphalt	LF	1,872.000	1,872.000
2340	690.0250	Sawing Concrete	LF	6,045.000	6,045.000
2350	715.0415	Incentive Strength Concrete Pavement	DOL	970.000	970.000
2360	715.0502	Incentive Strength Concrete Structures	DOL	6,630.000	6,630.000
2370	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	3,600.000	3,600.000
2380	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	2,000.000	2,000.000
2390	SPV.0060	Special 01. Pavement Marking Arrows Grooved Preformed Thermoplastic Type 2	EACH	18.000	18.000
2400	SPV.0060	Special 02. Pavement Marking Arrows Grooved Preformed Thermoplastic Type 3	EACH	2.000	2.000
2410	SPV.0060	Special 03. Pavement Marking Words Grooved Preformed Thermoplastic	EACH	15.000	15.000
2420	SPV.0060	Special 04. Adjust Sanitary Sewer Manholes	EACH	24.000	24.000
2430	SPV.0060	Special 05. Internal Sanitary Manhole Seal	EACH	24.000	24.000
2440	SPV.0060	Special 06. Adjusting Water Boxes	EACH	55.000	55.000
2450	SPV.0060	Special 07. Landmark Reference Monument Special	EACH	7.000	7.000
2460	SPV.0060	Special 08. Adjusting TES Manhole Covers	EACH	16.000	16.000
2470	SPV.0060	Special 09. 4' Diameter Manhole Type TES	EACH	2.000	2.000
2480	SPV.0090	Special 01. Sawing Curb Head	LF	200.000	200.000
2490	SPV.0090	Special 02. 4-Duct Conduit, Cement Encased, 4-Inch Rigid Nonmetallic Conduit DB-60	LF	518.000	518.000
2500	SPV.0090	Special 03. Removing Existing Timber Piling	LF	840.000	840.000
2510	SPV.0090	Special 04. Railing Tubular Steel Galvanized Pedestrian R-40-604	LF	231.000	231.000
2520	SPV.0090	Special 05. Railing Tubular Steel Galvanized Pedestrian R-40-605	LF	206.000	206.000
2530	SPV.0090	Special 06. Pavement Marking Grooved Preformed Thermoplastic Stop Line 18-Inch	LF	754.000	754.000
2540	SPV.0090	Special 07. Pavement Marking Grooved Preformed Thermoplastic Crosswalk 6-Inch	LF	3,135.000	3,135.000
2550	SPV.0090	Special 08. Concrete Curb & Gutter 30-Inch (Modified)	LF	2,923.000	2,923.000
2560	SPV.0090	Special 09. Concrete Curb & Gutter 30-Inch (HMA Overlay)	LF	528.000	528.000

DATE 14JUL16		E S T I M A T E O F Q U A N T I T I E S			
LINE					2140-13-70
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
2570	SPV.0090	Special 10. Longitudinal Joint Repair	LF	1,500.000	1,500.000
2580	SPV.0105	Special 01. Remove Traffic Signals (STH 181 & CTH E)	LS	1.000	1.000
2590	SPV.0105	Special 02. Remove Loop Detector Wire and Lead- In Cable, STH 181 & W. Villard Ave	LS	1.000	1.000
2600	SPV.0105	Special 03. Remove Loop Detector Wire and Lead- In Cable, STH 181 & Fond Du Lac Ave	LS	1.000	1.000
2610	SPV.0105	Special 04. Remove Loop Detector Wire and Lead- In Cable, STH 181 & CTH E	LS	1.000	1.000
2620	SPV.0105	Special 05. Remove Loop Detector Wire and Lead- In Cable, STH 181 & Florist Ave	LS	1.000	1.000
2630	SPV.0105	Special 08. Transporting Traffic Signal Materials, STH 181 & CTH E	LS	1.000	1.000
2640	SPV.0105	Special 09. Install Fiber Optic Communications in Cabinet, STH 181 & W. Villard Ave	LS	1.000	1.000
2650	SPV.0105	Special 10. Install Fiber Optic Communications in Cabinet, STH 181 & Fond Du Lac Ave	LS	1.000	1.000
2660	SPV.0105	Special 11. Install Fiber Optic Communications in Cabinet, STH 181 & CTH E	LS	1.000	1.000
2670	SPV.0105	Special 12. Remove Light Pole & Reconnect Lighting Circuit	LS	1.000	1.000
2680	SPV.0105	Special 13. Metalizing B-40-766	LS	1.000	1.000
2690	SPV.0105	Special 14. Concrete Pavement Joint Layout	LS	1.000	1.000
2700	SPV.0105	Special 15. Transport & Install Traffic Signal Cabinet Materials, STH 181 & CTH E	LS	1.000	1.000
2710	SPV.0105	Special 16. Transport & Install State Furnished Radar Detection System, STH 181 & CTH E	LS	1.000	1.000
2720	SPV.0165	Special 01. Wall Concrete Panel Mechanically Stabilized Earth **P**	SF	5,487.000	5,487.000
2730	SPV.0195	Special 01. HMA Pavement 3 MT 58-28 S 3% VA Regression Special	TON	5,557.000	5,557.000
2740	SPV.0195	Special 02. HMA Pavement 4 MT 58-28 S 3% VA Regression Special	TON	4,384.000	4,384.000

3

CLEARING AND GRUBBING

STREET	STATION	TO	STATION	OFFSET	CAT 10 201.0105 CLEARING	CAT 10 201.0120 CLEARING	CAT 10 201.0205 GRUBBING	CAT 10 201.0220 GRUBBING
					STA	ID	STA	ID
STH 181	87+23	-	104+00	LT	-	21	-	21
STH 181	104+00	-	115+55	LT & RT	-	-	-	-
STH 181	115+55	-	126+46	LT & RT	-	105	-	105
STH 181	126+46	-	139+90	LT & RT	1	17	1	17
STH 181	139+90	-	147+19	LT & RT	-	-	-	-
RAMP NW	100+86B	-	107+08B	LT & RT	1	-	1	-
RAMP NE	100+44C	-	106+69C	LT & RT	-	-	-	-
RAMP SE	100+80D	-	106+04D	RT	-	6	-	6
RAMP SW	99+22E	-	104+04E	LT & RT	2	-	2	-
PROJECT TOTALS					4	149	4	149

REMOVING PAVEMENT

STREET	FROM	TO	CAT 10 204.0100 SY
STH 181	87+23	104+00	615
STH 181	104+00	115+55	299
STH 181	115+55	126+46	9,253
STH 181	126+46	139+90	206
STH 181	139+90	147+19	133
RAMP NW	100+86B	107+08B	1,802
RAMP NE	100+44C	106+69C	1,950
RAMP SE	100+80D	106+04D	1,475
RAMP SW	99+22E	104+04E	1,194
SILVER SPRING DRIVE	170+74	172+70	590
PROJECT TOTAL			16,927

3

REMOVING ASPHALTIC SURFACE MILLING

STREET	FROM	TO	DEPTH (IN)	CAT 10 204.0125 TONS
STH 181	87+23	104+00	3.5	2976
STH 181	104+00	115+55	3.5	1613
STH 181	115+55	126+46	3.5	0
STH 181	126+46	139+90	3.5	2359
STH 181	139+90	147+19	3.5	1417
SILVER SPRING	169+38.76	170+82.83	2.5	68
PROJECT TOTAL				8433

REMOVING CURB & GUTTER

STREET	FROM	TO	CAT 10 204.0150 LF
STH 181	121+00	- 136+00	725
STH 181	104+00	- 115+55	839
STH 181	115+55	- 126+46	0
STH 181	126+46	- 139+90	594
STH 181	139+90	- 147+19	549
SILVER SPRING	168+55 A	- 171+48 A	451
PROJECT TOTAL			3,158

REMOVING CONCRETE SIDEWALK

STREET	FROM	TO	CAT 10 204.0155 SY	CAT 60 204.0155 SY
STH 181	87+23	- 104+00	420	478
STH 181	104+00	- 115+55	294	166
STH 181	115+55	- 126+46	1,384	0
STH 181	126+46	- 139+90	259	516
STH 181	139+90	- 147+19	478	144
RAMP NW	100+86B	- 107+08B	340	0
RAMP NE	100+44C	- 106+69C	355	0
RAMP SE	100+80D	- 106+04D	53	0
RAMP SW	99+22E	- 104+04E	257	0
SILVER SPRING	169+52A	- 170+70A	163	0
PROJECT TOTAL			4,001	1,304

REMOVING GUARDRAIL

STREET	FROM	TO	CAT 10 204.0165 LF
STH 181	101+62	- 102+32	70
STH 181	105+68	- 106+38	70
PROJECT TOTAL			140

REMOVING INLETS

STRUCTURE NO.	STATION	OFFSET	204.0220 EACH
700	115+80	6' RT	1
701	117+47	1' RT	1
703	119+65	96' RT	1
704	121+94	48' LT	1
706	122+69	50' LT	1
707	122+75	76' LT	1
708	122+32	86' LT	1
709	121+93	48' RT	1
710	122+31	90' RT	1
712	122+78	78' RT	1
713	101+32 E	2' RT	1
714	101+60 E	2' RT	1
715	102+30 C	2' RT	1
716	102+01 C	2' RT	1
717	140+84	48' LT	1
718	170+25 A	7' LT	1
719	170+70 A	7' LT	1
720	122+45	5' LT	1
PROJECT TOTAL			18

REMOVING STORM SEWER (12-INCH)

STATION	-	STATION	LOCATION	204.0245 LF
115+80	-	117+47	RT	167
119+34	-	119+65	RT	31
121+94	-	122+46	LT	52
122+69	-	122+46	LT	24
122+75	-	122+46	LT	37
122+32	-	122+46	LT	36
122+46	-	122+45	LT & RT	115
121+93	-	122+45	RT	54
122+31	-	122+45	RT	31
122+78	-	122+45	RT	35
122+45	-	122+65	RT	20
101+60 E	-	101+32 E	RT	28
101+32 E	-	101+33 E	RT & LT	25
102+30 C	-	102+01 C	RT	29
102+01 C	-	100+97 C	RT & LT	107
170+70 A	-	170+80 A	LT	11
170+80 A	-	170+80 A	LT	6
PROJECT TOTAL				808

ALL QUANTITIES ARE CATEGORY 10
UNLESS OTHERWISE NOTED

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

MISCELLANEOUS QUANTITIES

SHEET

E

EARTHWORK SUMMARY - CATEGORY 0010

Stage	From/To Station	Location	Common (item # Excavation (1) 205.0100)		Salvaged/ Unusable Pavement Material (4)	Available Material (5)	Unexpanded Fill	Expanded Fill (6)	Breaker Run (7)	Mass Ordinate +/- (8)	Waste	Borrow (9)	Comment:
			Cut (2)	EBS Excavation (3)				Factor 1.25	(item # 310.0110)			(item # 208.0100)	
			CY	CY	CY	CY	CY	CY	TON	CY	CY	CY	
STAGE 1	113+50 TO 118+00	STH 181 (CROSSOVER WORK ONLY)	351	0	19	332	35	44	-	288	288	-	STAGE 1 WORK ASSUMES EARTHWORK QUANTITIES FOR TEMPORARY CROSSOVER INSTALLATION ONLY.
	119+50 TO 120+00	STH 181/SE RAMP ISLAND	10	0	5	5	1	1	-	4	4	-	
	124+25 TO 129+25	STH 181 (CROSSOVER WORK ONLY)	324	0	49	275	32	41	-	234	234	-	
STAGE 1 SUBTOTAL			685	0	73	612	69	86	-	526	526	0	
STAGE 2	87+23 TO 115+56	STH 181 (MEDIAN WORK SOUTH OF RECONSTRUCTION)	355	0	114	240	0	35	-	205			
	115+56 TO 126+46	STH 181 (SOUTHBOUND RECONSTRUCTION)	1299	0	1146	153	2075	2594	-	-2441			
	126+46 TO 147+20	STH 181 (MEDIAN WORK NORTH OF RECONSTRUCTION)	8	0	0	8	1	1	-	7			
	101+00B TO 107+07B	RAMP NW	728	0	562	166	1221	1526	-	-1360			
	99+22E TO 104+25E	RAMP SW	591	0	399	192	666	833	-	-641			
	168+60 TO 170+00	W. SILVER SPRING DRIVE (WEST OF STRUCTURE)	202	0	84	118	0	0	-	118			
STAGE 2 SUBTOTAL			3182	0	2304	878	3963	4990	-	-4112	0	4112	
STAGE 3	87+23 TO 115+56	STH 181 (OUTSIDE WORK SOUTH OF RECONSTRUCTION)	917	0	130	787	92	115	-	673			
	115+56 TO 126+46	STH 181 (NORTHBOUND RECONSTRUCTION)	1187	0	1034	153	2370	2962	-	-2809			
	126+46 TO 147+20	STH 181 (OUTSIDE WORK NORTH OF RECONSTRUCTION)	785	0	93	693	79	98	-	594			
	100+45C TO 106+50C	RAMP NE	832	0	598	234	1353	1691	-	-1457			
	101+00D TO 106+04D	RAMP SE	628	0	449	180	1028	1285	-	-1106			
	170+00 TO 171+48	W. SILVER SPRING DRIVE (EAST OF STRUCTURE)	230	0	95	135	0	0	-	135			
STAGE 3 SUBTOTAL			4580	0	2397	2182	4921	6152	-	-3970	0	3970	
STAGE 4	113+50 TO 115+56	STH 181 (CROSSOVER REMOVAL AND MEDIAN WORK)	79	0	79	0	8	10	-	-10	-	10	
	115+56 TO 126+46	STH 181 (MEDIAN RECONSTRUCTION)	1036	0	891	145	825	1031	-	-886	-	886	
	126+46 TO 129+25	STH 181 (CROSSOVER REMOVAL AND MEDIAN WORK)	70	0	70	0	7	9	-	-9	-	9	
STAGE 4 SUBTOTAL			1186	0	1041	145	840	1050	-	-905	0	905	
UNDISTRIBUTED			0	1000	0	0	0	0	1800	0	0	0	
CATEGORY 0010 TOTAL			9632	1000									
			Total Common Ex	10632	5816	3816	9793	12277	1800	-8460	526	8987	

- 1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- 2) Salvaged/Unsuable Pavement Material is included in Cut.
- 3) EBS Excavation to be backfilled with Breaker Run material. Note: Quantities for Breaker Run shown elsewhere in plans.
- 4) Salvaged/Unusable Pavement Material
- 5) Available Material = Cut - Salvaged/Unusuable Pavement Material
- 6) Expanded Fill. Factor = 1.25
- 7) Breaker Run = 1.8 Ton/CY of EBS (Column 3)
- 8) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.
- 9) Borrow Excavation.

ALL QUANTITIES ARE CATEGORY 10
UNLESS OTHERWISE NOTED

3

BACKFILL GRANULAR	
STREET	CAT 10 209.0100 CY
UNDISTRIBUTED	10
	10

BACKFILL CONTROLLED LOW STRENGTH		
STREET	CAT 10 209.0200.S CY	CAT 60 209.0200.S CY
SILVER SPRING DRIVE	-	10
UNDISTRIBUTED	10	-
	10	10

FINISHING ROADWAY (2140-13-70)	
STREET	CAT 10 213.0100 EACH
PROJECT 2140-13-70	1
	1

BASE AGGREGATE OPEN GRADED			
STREET	FROM	TO	310.0110 TON
SILVER SPRING	168+55 A	- 171+48 A	162
PROJECT TOTAL			162

BASE PATCHING					
STREET	FROM	TO	BASE PATCHING 390.0103 SY	BASE PATCHING CONCRETE SHES 390.0403 SY	
STH 181	87+23	- 104+00	669	35	
STH 181	104+00	- 115+55	521	27	
STH 181	115+55	- 126+46	0	0	
STH 181	126+46	- 139+90	744	39	
STH 181	139+90	- 147+19	327	17	
UNDISTRIBUTED			226	12	
PROJECT TOTAL			2,486	131	

BASE AGGREGATE DENSE 1-1/4 INCH					
STREET	FROM	TO	CAT 10 305.0120 TON	CAT 60 305.0120 TON	
STH 181	87+23	- 104+00	504	100	
STH 181	104+00	- 115+55	506	36	
STH 181	115+55	- 126+46	4,062	0	
STH 181	126+46	- 139+90	394	114	
STH 181	139+90	- 147+19	242	30	
RAMP NW	100+86B	- 107+08B	726	0	
RAMP NE	100+44C	- 106+69C	864	0	
RAMP SE	100+80D	- 106+04D	590	0	
RAMP SW	99+22E	- 104+04E	566	0	
SILVER SPRING DRIVE	168+55A	- 171+48A	254	0	
TEMPORARY CROSSOVER	113+50	- 129+25	686	0	
CATEGORY TOTALS			9,394	280	
PROJECT TOTAL			9674		

** ADDITIONAL QUANTITY SHOWN ELSEWHERE IN PLANS (STRUCTURE)

CONCRETE BASE 9-INCH			
STREET	FROM	TO	CAT 10 320.0155 SY
STH 181	87+23	104+00	279
STH 181	104+00	115+55	139
STH 181	115+55	126+46	0
STH 181	126+46	139+90	0
STH 181	139+90	147+19	0
RAMP NW	100+86B	107+08B	0
RAMP NE	100+44C	106+69C	0
RAMP SE	100+80D	106+04D	0
RAMP SW	99+22E	104+04E	0
PROJECT TOTAL			419

CONCRETE PAVEMENT 7-INCH			
STREET	FROM	TO	CAT 10 415.0070 SY
STH 181	87+23	104+00	0
STH 181	104+00	115+55	0
STH 181	115+55	126+46	0
STH 181	126+46	139+90	0
STH 181	139+90	147+19	0
RAMP NW	100+86B	107+08B	1,361
RAMP NE	100+44C	106+69C	1,770
RAMP SE	100+80D	106+04D	1,236
RAMP SW	99+22E	104+04E	1,129
PROJECT TOTAL			5,495

ALL QUANTITIES ARE CATEGORY 10
UNLESS OTHERWISE NOTED

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

MISCELLANEOUS QUANTITIES

SHEET

E

3

CONCRETE PAVEMENT 9 1/2-INCH				
STREET	FROM	TO	CAT 10 CONCRETE PAVEMENT 9 1/2-INCH 415.0095	CAT 10 CONCRETE PAVEMENT HES 9 1/2-INCH 415.1095
			SY	SY
STH 181	87+23	104+00	267	0
STH 181	104+00	115+55	107	0
STH 181	115+55	126+46	7,577	350
STH 181	126+46	139+90	160	0
STH 181	139+90	147+19	107	0
RAMP NW	100+86B	107+08B	0	0
RAMP NE	100+44C	106+69C	0	0
RAMP SE	100+80D	106+04D	0	0
RAMP SW	99+22E	104+04E	0	0
PROJECT TOTAL			8,217	350

CONCRETE PAVEMENT GAPS 415.0210	
STATION	EACH
124+00 - 126+00	3
PROJECT TOTAL	3

CONCRETE PAVEMENT APPROACH SLAB 415.0410	
STATION	SY
120+09.75 TO 120+24.75	157
121+83.25 TO 121+98.25	157
PROJECT TOTAL	314

DRILLED TIE BARS				
STREET	FROM	TO	CAT 10 416.0610 EACH	
STH 181	87+23	- 104+00	691	
STH 181	104+00	- 115+55	577	
STH 181	115+55	- 126+46	30	
STH 181	126+46	- 139+90	541	
STH 181	139+90	- 147+19	335	
RAMP NW	100+86B	- 107+08B	4	
RAMP NE	100+44C	- 106+69C	2	
RAMP SE	100+80D	- 106+04D	2	
RAMP SW	99+22E	- 104+04E	7	
SILVER SPRING DRIVE			284	
STH 181 CURB (HMA OVERLAY AND MODIFIED ONLY)	87+23	- 147+19	1,056	
PROJECT TOTAL			3,528	

3

CONCRETE DRIVEWAY HES 7-INCH			
STREET	FROM	TO	CAT 10 416.0270 SY
STH 181	87+23	104+00	157
STH 181	104+00	115+55	46
STH 181	115+55	126+46	80
STH 181	126+46	139+90	37
STH 181	139+90	147+19	80
PROJECT TOTALS			400

ASPHALTIC PAVEMENT							
CAT 10 455.0605 TACK COAT		CAT 70 SPV.0195.01 HMA PAVEMENT 3 MT 58-28 S 3% VA REGRESSION SPECIAL		CAT 70 SPV.0195.02 HMA PAVEMENT 4 MT 58-28 S 3% VA REGRESSION SPECIAL		CAT 10 465.0120 ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES	
STREET	FROM	TO	GAL	TON	TON	TON	TON
STH 181	87+23	- 104+00	3176	1965	1529	0	0
STH 181	104+00	- 115+55	1712	1059	824	0	66
STH 181	115+55	- 126+46	0	0	0	38	166
STH 181	126+46	- 139+90	2456	1519	1182	1	59
STH 181	139+90	- 147+19	1478	915	712	0	0
SILVER SPRING	170+48	- 172+70	302	99	138	0	0
PROJECT TOTALS			9124	5557	4384	39	291

DRILLED DOWEL BARS			
STREET	FROM	TO	CAT 10 416.0620 EACH
STH 181	87+23	- 104+00	1,552
STH 181	104+00	- 115+55	1,152
STH 181	115+55	- 126+46	0
STH 181	126+46	- 139+90	1,616
STH 181	139+90	- 147+19	720
UNDISTRIBUTED			5,040
PROJECT TOTAL			10,080

CONCRETE CURB & GUTTER (ALL ITEMS CAT 10)							
CONCRETE CURB TYPE D 601.0110		30-INCH TYPE A 601.0409		30-INCH TYPE D 601.0411		CONCRETE CURB PEDESTRIAN 601.0600	
STREET	FROM	TO	LF	LF	LF	LF	LF
STH 181	87+23	104+00	0	487	0	15	579
STH 181	104+00	115+55	0	0	0	6	1001
STH 181	115+55	126+46	0	3548	0	0	0
STH 181	126+46	139+90	0	0	0	0	702
STH 181	139+90	147+19	0	30	0	0	541
RAMP NW	100+86B	107+08B	0	1193	0	0	0
RAMP NE	100+44C	106+69C	0	1190	0	0	0
RAMP SE	100+80D	106+04D	0	1034	0	0	0
RAMP SW	99+22E	104+04E	0	777	0	0	0
SILVER SPRING DRIVE	16859	17148	18	0	176	0	0
UNDISTRIBUTED	8723	14719	0	0	0	0	100
PROJECT TOTAL			18	8,259	176	21	2,923

ALL QUANTITIES ARE CATEGORY 10
UNLESS OTHERWISE NOTED

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

MISCELLANEOUS QUANTITIES

SHEET

E

3

CONCRETE SIDEWALK 5-INCH					
			CAT 10	CAT 60	
			602.0410	602.0410	
STREET	FROM	TO	SF	SF	
STH 181	87+23	- 104+00	2,578	4,038	
STH 181	104+00	- 115+55	2,761	1,498	
STH 181	115+55	- 126+46	12,335	0	
STH 181	126+46	- 139+90	2,349	4,644	
STH 181	139+90	- 147+19	2,781	1,196	
RAMP NW	100+86B	- 107+08B	3,029	0	
RAMP NE	100+44C	- 106+69C	3,113	0	
RAMP SE	100+80D	- 106+04D	268	0	
RAMP SW	99+22E	- 104+04E	2,403	0	
SILVER SPRING	169+53A	- 170+68A	798	0	
CATEGORY TOTAL			32,415	11,376	
PROJECT TOTAL			43,791		

CURB RAMP DETECTABLE WARNING FIELD YELLOW

			CAT 10
			602.0505
STREET	FROM	TO	SF
STH 181	87+23	104+00	100
STH 181	104+00	115+55	180
STH 181	115+55	126+46	224
STH 181	126+46	139+90	120
STH 181	139+90	147+19	80
PROJECT TOTAL			704

CONCRETE STEPS
602.1500

STATION	SF
117+95 RT	16
16	

3

CONCRETE BARRIER TYPE S42

STREET	FROM	TO	OFFSET	603.1142
				LF
SILVER SPRING	169+17.91	169+28.41	RT	10.5
SILVER SPRING	170+91.42	171+01.92	LT	10.5
PROJECT TOTAL				21

CONCRETE BARRIER TYPE S56

STREET	FROM	TO	OFFSET	603.1156
				LF
SILVER SPRING	169+53.74	170+67.74	RT	114.0
SILVER SPRING	169+53.68	170+67.68	LT	114.0
PROJECT TOTAL				228

CONCRETE BARRIER TRANSITION TYPE S42 TO S56

STREET	FROM	TO	OFFSET	603.3559
				EACH
SILVER SPRING	169+28.55	169+53.05	RT	1
SILVER SPRING	170+67.11	170+91.61	LT	1
PROJECT TOTAL				2

TEMPORARY BARRIER ITEMS

CATEGORY	STAGE	LOCATION	STATION	OFFSET	TO	STATION	OFFSET	ALIGNMENT	603.8000	603.8125	614.0905	BACK WIDTH	OBJECT MARKING PATTERN	CRASH TEST LEVEL	TRAFFIC DIRECTION	TRAFFIC LOCATION	CRASH	CUSHION	SHIELDS
									CONCRETE BARRIER TEMPORARY PRECAST DELIVERED	CONCRETE BARRIER TEMPORARY PRECAST INSTALLED	CRASH CUSHIONS TEMPORARY EACH								
									LF	LF		FT							
0010	2	STH 181																	
			119+74	5' RT	-	122+29	5' RT	76TH STREET	255	255	1	2	OM-3R	TL-2	BIDIRECTIONAL	L	TEMPORARY	CONCRETE	BARRIER
		SILVER SPRING DRIVE	167+00	17' RT	-	171+50	19' RT	A	445	445	1	2	OM-3L	TL-2	UNIDIRECTIONAL	R	TEMPORARY	CONCRETE	BARRIER
			168+21	19' LT	-	173+37	18' LT	A	524	524	1	2	OM-3L	TL-2	UNIDIRECTIONAL	R	TEMPORARY	CONCRETE	BARRIER
SUBTOTAL									1,224	1,224	3								
2B		SILVER SPRING DRIVE																	
			168+33	23' RT	-	171+82	23' RT	A	341	341	1	2	OM-3R	TL-2	UNIDIRECTIONAL	L	TEMPORARY	CONCRETE	BARRIER
			168+63	23' LT	-	171+70	23' LT	A	316	316	1	2	OM-3R	TL-2	UNIDIRECTIONAL	L	TEMPORARY	CONCRETE	BARRIER
		SUBTOTAL									657	657	2						
3		STH 181																	
			119+80	5' LT	-	122+29	5' LT	76TH STREET	249	249	1	2	OM-3R	TL-2	BIDIRECTIONAL	L	TEMPORARY	CONCRETE	BARRIER
		SILVER SPRING DRIVE	167+00	17' RT	-	171+50	19' RT	A	445	445	1	2	OM-3L	TL-2	UNIDIRECTIONAL	R	TEMPORARY	CONCRETE	BARRIER
			168+87	19' LT	-	173+37	19' LT	A	455	455	1	2	OM-3L	TL-2	UNIDIRECTIONAL	R	TEMPORARY	CONCRETE	BARRIER
SUBTOTAL									1,149	1,149	3								
3B		SILVER SPRING DRIVE																	
			168+33	23' RT	-	171+82	23' RT	A	341	341	1	2	OM-3R	TL-2	UNIDIRECTIONAL	L	TEMPORARY	CONCRETE	BARRIER
			168+63	23' LT	-	171+70	23' LT	A	316	316	1	2	OM-3R	TL-2	UNIDIRECTIONAL	L	TEMPORARY	CONCRETE	BARRIER
		SUBTOTAL									657	657	2						
PROJECT TOTAL									3,687	3,687	10								

ALL QUANTITIES ARE CATEGORY 10
UNLESS OTHERWISE NOTED

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

MISCELLANEOUS QUANTITIES

SHEET

E

3

3

STORM SEWER SUMMARY					
ITEM NUMBER	ITEM				
608.0312	Storm Sewer Pipe Reinforced Concrete Class III	12-Inch	755	LF	
611.0530	Manhole Covers Type J		5	EACH	
611.0606	Inlet Covers Type B		1	EACH	
611.0610	Inlet Covers Type BW		2	EACH	
611.0624	Inlet Covers Type H		27	EACH	
611.0642	Inlet Covers Type MS		2	EACH	
611.2004	Manholes 4-FT Diameter		3	EACH	
611.3220	Inlets 2x2-FT		2	EACH	
611.3225	Inlets 2x2.5-FT		2	EACH	
611.3230	Inlets 2x3-FT		26	EACH	
611.3901	Inlets Median 1 Grate		2	EACH	

RECONSTRUCTING MANHOLES			
STRUCTURE NO.	STATION	OFFSET	611.0420 EACH
200	116+99	35' LT	1
201	119+34	102' RT	1
202	124+09	61' LT	1
203	124+13	61' RT	1
204	100+97 C	14' LT	1
PROJECT TOTAL			5

RECONSTRUCTING INLETS			
STRUCTURE NO.	STATION	OFFSET	611.0430 EACH
100	95+36	4' LT	1
101	100+50	0' RT	1
102	126+23	6' LT	1
103	107+07 B	2' RT	1
104	105+40 D	2' RT	1
PROJECT TOTAL			5

COVER PLATES TEMPORARY			
STATION	OFFSET	* 611.8120.S EACH	
115+80.00	5' RT	1	
101+22.00	4' RT	1	
122+45.50	5' LT	1	
126+23.00	6' LT	1	
* PROJECT TOTAL		4	
* ADDITIONAL QUANTITIES SHOWN ELSEWHERE			

ADJUSTING MANHOLE COVERS					
STRUCTURE NO.	STATION	OFFSET	611.8110 EACH	COVER PLATES TEMPORARY *611.8120.S EACH	
500	87+52	43' RT	1	1	
501	89+85	43' RT	1	1	
502	91+24	43' RT	1	1	
503	93+50	43' RT	1	1	
504	93+49	91' RT	1	1	
505	93+95	33' LT	1	1	
506	97+06	32' LT	1	1	
507	97+40	56' LT	1	1	
508	98+05	32' LT	1	1	
509	98+19	36' RT	1	1	
510	99+13	35' RT	1	1	
511	100+49	37' RT	1	1	
512	101+56	35' RT	1	1	
513	106+46	34' LT	1	1	
514	108+84	34' LT	1	1	
515	109+20	35' LT	1	1	
516	109+56	21' RT	1	1	
517	110+07	21' RT	1	1	
518	110+45	35' LT	1	1	
519	110+66	35' RT	1	1	
520	112+07	34' LT	1	1	
521	112+56	36' RT	1	1	
522	112+86	34' LT	1	1	
523	114+64	35' RT	1	1	
524	114+95	35' LT	1	1	
525	115+56	34' LT	1	--	
526	126+78	35' LT	1	1	
527	126+86	62' RT	1	1	
528	126+86	25' RT	1	1	
529	130+04	25' RT	1	1	
530	130+15	36' LT	1	1	
531	132+93	36' LT	1	1	
532	133+23	27' RT	1	1	
533	133+90	36' LT	1	1	
534	134+81	24' RT	1	1	
535	134+80	36' LT	1	1	
536	135+94	24' RT	1	1	
537	135+94	36' LT	1	1	
538	137+08	24' RT	1	1	
539	137+09	36' LT	1	1	
540	138+25	24' RT	1	1	
541	138+20	36' LT	1	1	
542	139+49	25' RT	1	1	
543	139+50	36' LT	1	1	
544	139+80	24' RT	1	1	
545	141+19	24' RT	1	1	
546	141+20	36' LT	1	1	
547	142+19	25' RT	1	1	
548	142+19	36' LT	1	1	
549	143+13	24' RT	1	1	
550	143+15	36' LT	1	1	
551	143+49	65' LT	1	1	
552	145+53	27' LT	1	1	
553	145+99	26' LT	1	1	
554	146+38	22' RT	1	1	
555	146+75	27' LT	1	1	
556	109+20	65' LT	1	1	
557	133+25	36' LT	1	1	
558	98+45	69' LT	1	1	
PROJECT TOTAL			59	58	
* ADDITIONAL QUANTITIES SHOWN ELSEWHERE					

ADJUSTING INLET COVERS			
STRUCTURE NO.	STATION	OFFSET	611.8115 EACH
400	87+28	48' LT	1
401	87+49	48' RT	1
402	90+71	48' LT	1
403	90+77	48' RT	1
404	94+06	48' LT	1
405	94+06	48' RT	1
406	99+20	48' RT	1
407	101+56	48' RT	1
408	108+84	48' LT	1
409	109+57	40' RT	1
410	110+07	40' RT	1
411	110+39	48' LT	1
412	110+70	51' RT	1
413	110+89	48' LT	1
414	112+60	48' LT	1
415	112+57	48' RT	1
416	115+55	48' RT	1
417	115+59	48' LT	1
418	126+42	48' LT	1
419	126+41	48' RT	1
420	129+99	48' LT	1
421	129+99	48' RT	1
422	132+57	48' LT	1
424	132+82	48' RT	1
425	134+47	48' LT	1
426	134+51	48' RT	1
427	136+01	48' LT	1
428	136+06	48' RT	1
429	137+56	48' LT	1
430	137+64	48' RT	1
431	139+10	48' LT	1
432	139+16	48' RT	1
433	141+09	48' RT	1
434	142+23	48' LT	1
435	142+50	48' RT	1
436	143+10	48' LT	1
437	143+50	48' RT	1
438	144+64	48' RT	1
439	145+73	48' LT	1
440	145+79	48' RT	1
441	146+00	4' LT	1
442	104+00 B	2' RT	1
443	105+74 D	2' RT	1
444	169+50 A	7' LT	1
PROJECT TOTAL			44

SALVAGED INLET COVERS			
STRUCTURE NO.	STATION	OFFSET	611.9710 EACH
102	126+23	6' LT	1
PROJECT TOTAL			1

ALL QUANTITIES ARE CATEGORY 10 UNLESS OTHERWISE NOTED

PROJECT NO:2140-13-70	HWY:STH 181	COUNTY:MILWAUKEE	MISCELLANEOUS QUANTITIES	SHEET	E
-----------------------	-------------	------------------	--------------------------	-------	---

3

CRASH CUSHIONS PERMANENT LOW MAINTENANCE

LOCATION	STA	OFFSET	CAT 10 614.0805 EACH	OBJECT MARKING PATTERN	CRASH TEST LEVEL
SILVER SPRING	169+18 A	RT	1	OM-3C	TL-2
SILVER SPRING	171+02 A	LT	1	OM-3C	TL-2
PROJECT TOTAL			2		

MGS GUARDRAIL

STATION	OFFSET	MGS GUARDRAIL 3 614.2300 LF	THRIE BEAM TRANSITION 614.2500 LF	MGS GUARDRAIL TERMINAL EAT 614.2610 EACH
		LF	LF	EACH
101+29 TO 102+34	RT	12.5	39.33	1
105+65 TO 106+71	LT	12.5	39.33	1
PROJECT TOTAL		25	78.66	2

FENCE CHAIN LINK 4-FT

STREET	FROM	TO	CAT 10 616.0204 LF
			LF
STH 181	115+50	- 116+90	140
PROJECT TOTAL			140

3

FENCE SAFETY

STREET	LOCATION	616.0700.S LF
STH 181	UNDISTRIBUTED	200
PROJECT TOTAL		200

MOBILIZATION

LOCATION	619.1000 EACH
STH 181	1
PROJECT TOTAL	1

CONCRETE MEDIAN SLOPED NOSE

STREET	FROM	TO	CAT 10 620.0300 SF
STH 181	104+00	115+55	32
STH 181	115+55	126+46	156
STH 181	126+46	139+90	30
PROJECT TOTALS			218

WATER

STREET	FROM	TO	624.0100 MGAL
STH 181	87+23	104+00	6
STH 181	104+00	115+55	5
STH 181	115+55	126+46	41
STH 181	126+46	139+90	5
STH 181	139+90	147+19	3
RAMP NW	100+86B	107+08B	7
RAMP NE	100+44C	106+69C	9
RAMP SE	100+80D	106+04D	6
RAMP SW	99+22E	104+04E	6
SILVER SPRING DRIVE	167+50	172+70	3
PROJECT TOTAL			90

EROSION CONTROL MOBILIZATIONS

LOCATION	EACH	628.1905 MOBILIZATIONS EROSION CONTROL	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL
		EACH	EACH
PROJECT 2140-13-70	4	2	2
PROJECT TOTAL	4	2	2

EROSION MAT

STREET	FROM	TO	628.2008 URBAN CLASS 1 TYPE B SY
			SY
RAMP NW	100+86 B	107+08 B	1,326
RAMP NE	100+44 C	106+69 C	1,260
RAMP SE	100+80 D	106+04 D	1,504
RAMP SW	99+22 E	104+04 E	714
PROJECT TOTAL			4,804

ALL QUANTITIES ARE CATEGORY 10
UNLESS OTHERWISE NOTED

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

MISCELLANEOUS QUANTITIES

SHEET

E

3



3



SOD QUANTITIES					
STREET	FROM	TO	625.0100	631.0300	631.1000
			TOPSOIL	SOD WATER MGAL	SOD LAWN SY
STH 181	87+23	104+00	1,031	23	1,031
STH 181	104+00	115+55	776	15	685
STH 181	115+55	126+46	3,255	68	3,016
STH 181	126+46	139+90	779	20	905
STH 181	139+90	147+19	270	6	288
RAMP NW	100+86 B	107+08 B	1,970	16	725
RAMP NE	100+44 C	106+69 C	1,624	20	872
RAMP SE	100+80 D	106+04 D	1,948	11	505
RAMP SW	99+22 E	104+04 E	1,037	13	575
SILVER SPRING	168+55 A	171+48 A	76	2	76
PROJECT TOTAL			12,766	195	8,678

SILT FENCE				
STREET	FROM	TO	628.1504	628.1520
			SILT FENCE LF	SILT FENCE MAINTENANCE LF
STH 181	115+55	119+50	412	412
RAMP NW	100+86 B	107+08 B	577	577
RAMP NE	100+44 C	106+69 C	498	498
RAMP SE	100+80 D	106+04 D	745	745
RAMP SW	99+22 E	104+04 E	371	371
PROJECT TOTAL			2,863	2,863

INLET PROTECTION						
STREET	FROM	TO	628.7005	628.7010	628.7015	628.7020
			INLET PROTECTION TYPE A	INLET PROTECTION TYPE B	INLET PROTECTION TYPE C	INLET PROTECTION TYPE D
			EACH	EACH	EACH	EACH
STH 181	87+23	104+00	4	16	3	-
STH 181	104+00	115+55	-	9	4	4
STH 181	115+55	126+46	18	3	14	-
STH 181	126+46	139+90	-	5	7	-
STH 181	139+90	147+19	-	7	8	-
RAMP NW	100+86 B	108+00 B	-	4	2	-
RAMP NE	100+44 C	106+69 C	5	-	1	3
RAMP SE	100+80 D	106+04 D	3	1	-	3
RAMP SW	99+22 E	104+04 E	3	-	-	3
SILVER SPRING DRIVE	167+50	172+72	8	10	-	-
PROJECT TOTAL			41	55	39	13

TRACKING PAD			
STREET	FROM	TO	628.7560 EACH
STH 181	115+55	126+46	2
RAMP NW	100+86B	107+08B	1
RAMP SE	100+80D	106+04D	1
PROJECT TOTAL			4

ROCK BAGS		
STREET	LOCATION	628.7570 EACH
STH 181	UNDISTRIBUTED	50
PROJECT TOTAL		50

SEEDING QUANTITIES				
STREET	FROM	TO	630.0140	629.0210
			MIXTURE NO. 40 LB	FERTILIZER TYPE B CWT
RAMP NW	100+86 B	107+08 B	22	0.8
RAMP NE	100+44 C	106+69 C	21	0.7
RAMP SE	100+80 D	106+04 D	26	0.9
RAMP SW	99+22 E	104+04 E	12	0.4
PROJECT TOTAL			81	2.8

DELINEATORS	
STATION	633.0200
	FLEXIBLE EACH
119+60	1
122+40	1
PROJECT TOTAL	2

FIELD OFFICE TYPE C	
LOCATION	642.5201 EACH
PROJECT 2140-13-70	1
PROJECT TOTAL	1

TRAFFIC CONTROL (PROJECT)			
CATEGORY	STAGE	LOCATION	643.0100
			TRAFFIC CONTROL (PROJECT) EACH
0010	ALL	PROJECT	1
PROJECT			1

ALL QUANTITIES ARE CATEGORY 10
UNLESS OTHERWISE NOTED

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

MISCELLANEOUS QUANTITIES

SHEET

E

3

TYPE II PERMANENT SIGNING

CATEGORY CODE 0010

2140-13-70 STH 181

SIGN NO.	SIGN CODE & SIZE	SIGN MESSAGE	SIGN SIZE W x H [IN.] x [IN.]	637.2210 SIGNS TYPE II REFLC H [SF]	637.2230 SIGNS TYPE II REFLC F [SF]	637.2215 SIGNS TYPE II REFLC H FOLDING [SF]	638.2602 REM SIGNS TYPE II [EA]	638.3000 REM SMALL SIGN SUP [EA]	634.0618 WOOD POSTS 4"X 6"X18' [EA]	634.0814 TUBULAR STEEL POSTS 2"X2"X14' [EA]	638.2102 MOVE SIGNS TYPE II [EA]	MOUNT ON SAME POST AS SIGN #	REMARKS / NEW SIGN LOCATION
1	J4-1(2S) M3-3 M1-6	-- -- STH 181	24 x 36 24 x 12 24 x 24	6.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
2	R4-7(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
2A	W5-52L(2S)	--	12 x 36	--	3.000	--	--	--	--	--	--	2	MOUNT BELOW SIGN #2
3	R4-7(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
4	R7-7L(2S)	--	18 x 24	3.000	--	--	1	1	--	1	--	--	--
5	--	CHURCH SIGN	-- x --	--	--	--	1	--	--	--	--	--	REMOVE FROM LIGHT POLE
6	R2-1(2S)	35 MPH	24 x 30	5.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
7	R2-1(2S)	35 MPH	24 x 30	5.000	--	--	1	1	--	1	--	--	--
8	I55-56	--	-- x --	--	--	--	--	1	--	1	1	--	MOVE TO NEW POST
9	R4-7(2S)	--	24 x 30	5.000	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
9A	W5-52L(2S)	--	12 x 36	--	3.000	--	--	--	--	--	--	9	MOUNT BELOW SIGN #9
10	R4-7(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
11	R1-2(2S)	--	36 x 31	3.880	--	--	1	1	--	1	--	--	--
12	W3-3(2S)	--	36 x 36	--	9.000	--	1	1	--	1	--	--	--
13	W3-3(2S)	--	36 x 36	--	9.000	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
14	M1-94H	W VILLARD AVE	66 x 18	8.250	--	--	1	--	--	--	--	--	MOUNT ON MAST ARM
15	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
16	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
17	R5-1(2S)	--	30 x 30	6.250	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
18	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
19	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
20	D1-65	FOND DU LAC AVE NEXT SIGNAL	72 x 30	15.000	--	--	--	--	--	2	--	--	--
21	M1-94H	W VILLARD AVE	66 x 18	8.250	--	--	1	--	--	--	--	--	MOUNT ON MAST ARM
22	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
23	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
24	R4-7(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
25	R4-7(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
26	R4-7(2S)	--	24 x 30	5.000	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
27	R4-7(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
28	R5-1(2S)	--	30 x 30	6.250	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
29	R1-1F(2S)	--	30 x 30	--	--	5.180	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
30	R1-1F(2S)	--	30 x 30	--	--	5.180	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
31	D1-65	W VILLARD AVE NEXT SIGNAL	78 x 21	11.375	--	--	--	--	--	2	--	--	--
32	R4-7(2S)	--	24 x 30	5.000	--	--	--	--	--	1	--	--	--
33	R1-1(2S)	--	30 x 30	5.180	--	--	1	1	--	1	--	--	--
34	W3-3(2S)	--	36 x 36	--	9.000	--	1	1	--	1	--	--	--
35	W3-3(2S)	--	36 x 36	--	9.000	--	--	--	--	--	--	--	MOUNT ON LIGHT POLE
36	D1-65	W VILLARD AVE NEXT SIGNAL	78 x 21	11.375	--	--	--	--	--	2	--	--	--

3

3

TYPE II PERMANENT SIGNING

CATEGORY CODE 0010

2140-13-70 STH 181

SIGN NO.	SIGN CODE & SIZE	SIGN MESSAGE	SIGN SIZE W x H [IN.] x [IN.]	637.2210 SIGNS TYPE II REFLC H [SF]	637.2230 SIGNS TYPE II REFLC F [SF]	637.2215 SIGNS TYPE II REFLC H FOLDING [SF]	638.2602 REM SIGNS TYPE II [EA]	638.3000 REM SMALL SIGN SUP [EA]	634.0618 WOOD POSTS 4"X 6"X18' [EA]	634.0814 TUBULAR STEEL POSTS 2"X2"X14' [EA]	638.2102 MOVE SIGNS TYPE II [EA]	MOUNT ON SAME POST AS SIGN #	REMARKS / NEW SIGN LOCATION
37	J4-1(2S) M3-3 M1-6	-- -- STH 181	24 x 36 24 x 12 24 x 24	6.000	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
38	M1-94H	W FOND DU LAC AVE	96 x 18	12.000	--	--	1	--	--	--	--	--	MOUNT ON MAST ARM
39	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
40	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
41	R5-1(2S)	--	30 x 30	6.250	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
42	R4-7(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
43	R4-7(2S)	--	24 x 30	5.000	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
44	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
45	R1-1F(2S)	--	30 x 30	--	--	5.180	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
46	R5-1(2S)	--	30 x 30	6.250	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
47	J2-1(2S) M3-1 M1-6 M5-1R	-- -- STH 145 --	24 x 57 24 x 12 24 x 24 21 x 21	9.500	--	--	--	--	1	--	--	--	--
48	W3-3	--	-- x --	--	--	--	1	1	--	--	--	--	--
49	W3-3	--	-- x --	--	--	--	1	--	--	--	--	--	REMOVE FROM LIGHT POLE
50	J2-1(2S) M3-1 M1-6 M5-1R	-- -- STH 145 --	24 x 57 24 x 12 24 x 24 21 x 21	9.500	--	--	1	1	1	--	--	--	--
51	R2-1(2S)	35 MPH	24 x 30	5.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
52	R1-1(2S)	--	30 x 30	5.180	--	--	1	1	--	1	--	--	--
53	J1-1(2S) M2-1 M1-6	-- -- STH 145	24 x 39 21 x 15 24 x 24	6.500	--	--	1	1	1	--	--	244	--
54	M1-94H	W FOND DU LAC AVE	96 x 18	12.000	--	--	1	--	--	--	--	--	MOUNT ON MAST ARM
55	J4-1(2S) M3-1 M1-6	-- -- STH 181	24 x 36 24 x 12 24 x 24	6.000	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
56	R5-1(2S)	--	30 x 30	6.250	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
57	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
58	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
59	R4-7(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
60	R4-7(2S)	--	24 x 30	5.000	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
61	R5-1(2S)	--	30 x 30	6.250	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
62	R7-7L(2S)	--	18 x 24	3.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
63	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
64	R1-1F(2S)	--	30 x 30	--	--	5.180	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
65	W3-3(2S)	--	36 x 36	--	9.000	--	--	--	--	1	--	--	--
66	W3-3(2S)	--	36 x 36	--	9.000	--	--	--	--	1	--	--	--

3

TYPE II PERMANENT SIGNING

CATEGORY CODE 0010

2140-13-70 STH 181

SIGN NO.	SIGN CODE & SIZE	SIGN MESSAGE	SIGN SIZE			637.2210	637.2230	637.2215	638.2602	638.3000	634.0618	634.0814	638.2102	MOUNT ON SAME POST AS SIGN #	REMARKS / NEW SIGN LOCATION
			W	x	H	SIGNS TYPE II REFLC H [SF]	SIGNS TYPE II REFLC F [SF]	SIGNS TYPE II REFLC H FOLDING [SF]	REM SIGNS TYPE II [EA]	REM SMALL SIGN SUP [EA]	WOOD POSTS 4"X 6"X18' [EA]	TUBULAR STEEL POSTS 2"X2"X14' [EA]	MOVE SIGNS TYPE II [EA]		
67	J3-1(2S)	--	24	x	57	9.500	--	--	--	--	1	--	--	--	
	M3-3	--	24	x	12									--	
	M1-6	STH 145	24	x	24									--	
	M6-2	--	21	x	21									--	
68	W13-3B(2S)	25 MPH	36	x	60	--	15.000	--	1	--	--	2	--	--	--
69	R5-57(5)	--	36	x	36	9.000	--	--	--	--	--	1	--	--	--
70	D1-65	FOND DU LAC AVE NEXT SIGNAL	72	x	30	15.000	--	--	--	--	--	2	--	--	--
71	R7-1L(2S)	--	18	x	24	3.000	--	--	1	1	--	1	--	--	--
72	J2-1(2S)	--	24	x	57	9.500	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
	M3-3	--	24	x	12									--	
	M1-6	STH 145	24	x	24									--	
	M5-2R	--	21	x	21									--	
73	D1-3	[A] WAUWATOSA	78	x	36	19.500	--	--	1	2	--	3	--	--	--
		DOWNTOWN [A] MILWAUKEE													
74	R7-1D(2S)	--	18	x	24	3.000	--	--	1	1	--	1	--	--	--
75	J3-1(2S)	--	24	x	57	9.500	--	--	1	1	1	--	--	--	
	M3-1	--	24	x	12									--	
	M1-6	STH 145	24	x	24									--	
	M6-2	--	21	x	21									--	
76	W13-3B(2S)	25 MPH	36	x	60	--	15.000	--	1	--	--	2	--	--	MOUNT ON LIGHT POLE
77	R5-57(5)	--	36	x	36	9.000	--	--	--	--	--	1	--	--	
78	R2-1(2S)	35 MPH	24	x	30	5.000	--	--	1	--	--	--	--	--	
79	R2-1(2S)	35 MPH	24	x	30	5.000	--	--	1	1	--	1	--	--	
80	R1-1(2S)	--	30	x	30	5.180	--	--	1	1	--	1	--	--	
81	R6-2R(2S)	--	24	x	30	5.000	--	--	--	--	--	1	--	--	--
82	R5-1(2S)	--	30	x	30	6.250	--	--	--	--	--	1	--	--	--
83	J1-1(2S)	--	24	x	39	6.500	--	--	1	1	1	--	--	--	
	M2-1	--	21	x	15									--	
	M1-6	STH 145	24	x	24									--	
84	J1-1(2S)	--	24	x	39	6.500	--	--	--	--	1	--	--	--	
	M2-1	--	21	x	15									--	
	M1-6	STH 145	24	x	24									--	
85	S1-1(2S)	--	36	x	36	--	6.750	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
86	S16-9P(2S)	--	30	x	18	--	3.750	--	--	--	--	--	--	85	MOUNT ON LIGHT POLE
87	R2-6P(2S)	--	24	x	18	3.000	--	--	--	--	--	--	--	85	MOUNT ON LIGHT POLE
88	D1-65(MOD)	SILVER SPRING DR 5600 N NEXT SIGNAL	90	x	30	18.750	--	--	--	--	--	3	--	--	--
89	R7-1D(2S)	--	18	x	24	3.000	--	--	1	1	--	1	--	--	--
90	R2-1(2S)	35 MPH	24	x	30	5.000	--	--	1	1	--	1	--	--	--
91	R2-1(2S)	35 MPH	24	x	30	5.000	--	--	--	--	--	1	--	--	--

TYPE II PERMANENT SIGNING

CATEGORY CODE 0010

2140-13-70 STH 181

SIGN NO.	SIGN CODE & SIZE	SIGN MESSAGE	SIGN SIZE			637.2210	637.2230	637.2215	638.2602	638.3000	634.0618	634.0814	638.2102	MOUNT ON SAME POST AS SIGN #	REMARKS / NEW SIGN LOCATION
			W	x	H	SIGNS TYPE II REFLC H [SF]	SIGNS TYPE II REFLC F [SF]	SIGNS TYPE II REFLC H FOLDING [SF]	REM SIGNS TYPE II [EA]	REM SMALL SIGN SUP [EA]	WOOD POSTS 4"X 6"X18' [EA]	TUBULAR STEEL POSTS 2"X2"X14' [EA]	MOVE SIGNS TYPE II [EA]		
92	S1-1(2S)	--	36	x	36	--	6.750	--	1	1	--	2	--	--	--
93	S16-9P(2S)	--	30	x	18	--	3.750	--	--	--	--	--	--	92	--
94	R2-6P(2S)	--	24	x	18	3.000	--	--	--	--	--	--	--	92	--
95	J1-1(2S)	--	24	x	39	6.500	--	--	--	--	1	--	--	--	--
	M2-1	--	21	x	15										
	M1-5A	CTH E	24	x	24										
96	J1-1(2S)	--	24	x	39	6.500	--	--	--	--	1	--	--	--	--
	M2-1	--	21	x	15										
	M1-5A	CTH E	24	x	24										
97	R7-1D(2S)	--	18	x	24	3.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
98	R5-1A(3)	--	42	x	30	8.750	--	--	--	--	1	--	--	--	--
99	R5-1A(3)	--	42	x	30	8.750	--	--	1	1	1	--	--	--	--
100	W4-1R(2S)	--	36	x	36	--	9.000	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
101	R1-1(2S)	--	30	x	30	5.180	--	--	1	1	--	1	--	--	--
102	R5-1(2S)	--	30	x	30	6.250	--	--	--	--	--	1	--	--	--
103	R2-1(2S)	35 MPH	24	x	30	5.000	--	--	--	--	--	2	--	--	--
103A	S5-2(2S)	--	24	x	30	5.000	--	--	--	--	--	--	--	103	--
104	R2-1(2S)	35 MPH	24	x	30	5.000	--	--	1	1	--	2	--	--	--
104A	S5-2(2S)	--	24	x	30	5.000	--	--	--	--	--	--	--	104	--
105	J3-1(2S)	--	24	x	57	9.500	--	--	1	1	1	--	--	--	--
	M3-2	--	24	x	12										
	M1-5A	CTH E	24	x	24										
	M6-2	--	21	x	21										
106	R7-1D(2S)	--	18	x	24	3.000	--	--	1	1	--	1	--	--	--
107	J2-2(2S)	--	48	x	57	19.000	--	--	1	--	1	--	--	--	REMOVE FROM LIGHT POLE
	M3-4	--	24	x	12										
	M1-5A	CTH E	24	x	24										
	M6-1	--	21	x	21										
	M3-2	--	24	x	12										
	M1-5A	CTH E	24	x	24										
	M5-2R	--	21	x	21										
108	R4-7(2S)	--	24	x	30	5.000	--	--	1	1	--	--	--	--	MOUNT ON LIGHT POLE
109	R1-1(2S)	--	30	x	30	5.180	--	--	1	1	--	1	--	--	--
110	R5-1(2S)	--	30	x	30	6.250	--	--	--	--	--	1	--	--	--
111	R4-7(2S)	--	24	x	30	5.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
112	S4-51(2S)	25 MPH	24	x	48	8.000	--	--	--	--	--	--	--	111	MOUNT ON LIGHT POLE
113	S4-51(2S)	25 MPH	24	x	48	8.000	--	--	1	1	--	--	--	110	BACK OF SIGN #110
114	W3-3(2S)	--	36	x	36	--	9.000	--	1	1	--	1	--	--	--
115	W3-3(2S)	--	36	x	36	--	9.000	--	1	--	--	1	--	--	--
116	R1-1F(2S)	--	30	x	30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
117	S1-1(2S)	--	36	x	36	--	6.750	--	1	--	--	2	--	--	--
118	S16-7R(2S)	--	30	x	18	--	3.750	--	--	--	--	--	--	117	--
119	S1-1(2S)	--	36	x	36	--	6.750	--	1	1	1	--	--	133	--
120	S16-7R(2S)	--	30	x	18	--	3.750	--	--	--	--	--	--	119	--

TYPE II PERMANENT SIGNING

CATEGORY CODE 0010

2140-13-70 STH 181

SIGN NO.	SIGN CODE & SIZE	SIGN MESSAGE	SIGN SIZE W x H [IN.] x [IN.]	637.2210 SIGNS TYPE II REFLC H [SF]	637.2230 SIGNS TYPE II REFLC F [SF]	637.2215 SIGNS TYPE II REFLC H FOLDING [SF]	638.2602 REM SIGNS TYPE II [EA]	638.3000 REM SMALL SIGN SUP [EA]	634.0618 WOOD POSTS 4"X 6"X18' [EA]	634.0814 TUBULAR STEEL POSTS 2"X2"X14' [EA]	638.2102 MOVE SIGNS TYPE II [EA]	MOUNT ON SAME POST AS SIGN #	REMARKS / NEW SIGN LOCATION
121	S1-1(2S)	--	36 x 36	--	6.750	--	1	1	--	2	--	--	--
122	S16-7L(2S)	--	30 x 18	--	3.750	--	--	--	--	--	--	121	--
123	R3-18(2S)	--	24 x 24	4.000	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
124	R1-1F(2S)	--	30 x 30	--	--	5.180	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
125	J3-2(2S)	--	48 x 57	19.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
	M3-1	--	24 x 12										
	M1-6	STH 181	24 x 24										
	M6-1	--	21 x 21										
	M3-3	--	24 x 12										
	M1-6	STH 181	24 x 24										
	M6-1	--	21 x 21										
126	R3-7L(3)	--	36 x 36	9.000	--	--	--	--	--	1	--	--	--
127	R3-1(2S)	--	24 x 24	4.000	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
128	R1-1F(2S)	--	30 x 30	--	--	5.180	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
129	R5-1(3)	--	36 x 36	9.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
129A	R5-1A(2S)	--	36 x 24	6.000	--	--	--	--	--	--	--	--	3 FT MOUNT HEIGHT ON SIGNAL POLE
130	R4-7(2S)	--	24 x 30	5.000	--	--	1	--	--	1	--	--	ALSO REMOVE FOLDING STOP SIGN
130A	R1-1F(2S)	--	30 x 30	--	--	5.180	--	--	--	--	--	130	--
131	M1-94S	[E] W SILVER SPRING DR	132 x 30	27.500	--	--	1	--	--	--	--	--	MOUNT ON MAST ARM
132	M1-94S	[E] W SILVER SPRING DR	132 x 30	27.500	--	--	--	--	--	--	--	--	MOUNT ON MAST ARM
133	J3-1(2S)	--	24 x 57	9.500	--	--	--	--	--	--	--	119	BACK OF SIGN #119
	M3-2	--	24 x 12										
	M1-5A	CTH E	24 x 24										
	M6-1	--	21 x 21										
134	J2-1(2S)	--	24 x 57	9.500	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
	M3-4	--	24 x 12										
	M1-5A	CTH E	24 x 24										
	M5-1L	--	21 x 21										
135	S1-1(2S)	--	36 x 36	--	6.750	--	1	1	--	2	--	--	--
136	S16-7L(2S)	--	30 x 18	--	3.750	--	--	--	--	--	--	135	--
137	R1-1(2S)	--	30 x 30	5.180	--	--	1	1	--	1	--	--	--
138	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
139	W12-1D(2S)	--	24 x 24	--	4.000	--	--	--	--	1	--	--	2' MOUNTING HEIGHT
140	J2-1(2S)	--	24 x 57	9.500	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
	M3-2	--	24 x 12										
	M1-5A	CTH E	24 x 24										
	M5-1L	--	21 x 21										
141	R4-7(2S)	--	24 x 30	5.000	--	--	1	--	--	1	--	--	ALSO REMOVE FOLDING STOP SIGN
141A	R1-1F(2S)	--	30 x 30	--	--	5.180	--	--	--	--	--	141	--
142	M1-94S	[E] W SILVER SPRING DR	132 x 30	27.500	--	--	1	--	--	--	--	--	MOUNT ON MAST ARM
143	R3-1(2S)	--	24 x 24	4.000	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
144	R1-1F(2S)	--	30 x 30	--	--	5.180	--	--	--	--	--	--	--
145	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE

TYPE II PERMANENT SIGNING

CATEGORY CODE 0010

2140-13-70 STH 181

SIGN NO.	SIGN CODE & SIZE	SIGN MESSAGE	SIGN SIZE W x H [IN.] x [IN.]	637.2210 SIGNS TYPE II REFLC H [SF]	637.2230 SIGNS TYPE II REFLC F [SF]	637.2215 SIGNS TYPE II REFLC H FOLDING [SF]	638.2602 REM SIGNS TYPE II [EA]	638.3000 REM SMALL SIGN SUP [EA]	634.0618 WOOD POSTS 4"x 6"x18' [EA]	634.0814 TUBULAR STEEL POSTS 2"x2"x14' [EA]	638.2102 MOVE SIGNS TYPE II [EA]	MOUNT ON SAME POST AS SIGN #	REMARKS / NEW SIGN LOCATION
146	R5-1(3)	--	36 x 36	9.000	--	--	1	1	--	2	--	--	--
146A	R5-1A(2S)	--	36 x 24	6.000	--	--	--	--	--	--	--	146	3' MOUNT HEIGHT
147	W12-1D(2S)	--	24 x 24	--	4.000	--	--	--	--	1	--	--	2' MOUNTING HEIGHT
148	R7-1D(2S)	--	18 x 24	3.000	--	--	--	--	--	1	--	--	--
149	R1-1(2S)	--	30 x 30	5.180	--	--	1	--	--	1	--	--	--
150	R3-18(2S)	--	24 x 24	4.000	--	--	1	--	--	--	--	152	BACK OF SIGN #152
151	R1-1F(2S)	--	30 x 30	--	--	5.180	--	--	--	--	--	152	BACK OF SIGN #152
152	J3-1(2S)	--	24 x 57	9.500	--	--	--	--	1	--	--	--	--
	M3-4	--	24 x 12										
	M1-5A	CTH E	24 x 24										
	M6-1	--	21 x 21										
153	M1-94S	[E] W SILVER SPRING DR	132 x 30	27.500	--	--	--	--	--	--	--	--	MOUNT ON MAST ARM
154	R7-1D(2S)	--	18 x 24	3.000	--	1.000	1	1	--	1	--	--	--
155	R1-1F(2S)	--	30 x 30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
156	J3-1(2S)	--	24 x 57	9.500	--	--	1	1	1	--	--	--	--
	M3-4	--	24 x 12										
	M1-5A	CTH E	24 x 24										
	M6-2	--	21 x 21										
157	S4-51(2S)	25 MPH	24 x 48	8.000	--	--	1	1	--	1	--	--	--
158	S4-51(2S)	25 MPH	24 x 48	8.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
159	R6-2R(2S)	--	24 x 30	5.000	--	--	--	--	--	1	--	--	--
160	R3-52B(MOD)(2S)	BUSES, BICYCLES & RIGHT TURN	30 x 48	10.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
161	J23-1(2S)	--	24 x 57	9.500	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
	M4-5	--	24 x 12										
	M1-6	STH 181	24 x 24										
	M6-2	--	21 x 21										
162	R7-1D(2S)	--	18 x 24	3.000	--	--	1	1	--	1	--	--	--
163	R7-1D(2S)	--	18 x 24	3.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
164	W12-1D(2S)	--	24 x 24	--	4.000	--	1	--	--	--	--	--	2' HEIGHT ON LIGHT POLE
165	W3-3(2S)	--	36 x 36	--	9.000	--	1	1	--	1	--	--	--
166	R5-1A(3)	--	42 x 30	8.750	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
167	R3-8A(2S)	--	36 x 30	7.500	--	--	--	--	--	1	--	262	--
168	R5-1A(3)	--	42 x 30	8.750	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
169	J3-2(2S)	--	48 x 57	19.000	--	--	--	--	--	--	--	--	MOUNT ON LIGHT POLE
	M3-3	--	24 x 12										
	M1-6	STH 181	24 x 24										
	M6-1	--	21 x 21										
	M3-1	--	24 x 12										
	M1-6	STH 181	24 x 24										
	M6-1	--	21 x 21										
170	R7-1D(2S)	--	18 x 24	3.000	--	--	--	--	--	1	--	--	--
171	W12-1D(2S)	--	24 x 24	--	4.000	--	1	1	--	1	--	--	2' MOUNTING HEIGHT
172	W3-3(2S)	--	36 x 36	--	9.000	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE

TYPE II PERMANENT SIGNING

CATEGORY CODE 0010

2140-13-70 STH 181

SIGN NO.	SIGN CODE & SIZE	SIGN MESSAGE	SIGN SIZE W x H [IN.] x [IN.]	637.2210 SIGNS TYPE II REFLC H [SF]	637.2230 SIGNS TYPE II REFLC F [SF]	637.2215 SIGNS TYPE II REFLC H FOLDING [SF]	638.2602 REM SIGNS TYPE II [EA]	638.3000 REM SMALL SIGN SUP [EA]	634.0618 WOOD POSTS 4"X 6"X18' [EA]	634.0814 TUBULAR STEEL POSTS 2"X2"X14' [EA]	638.2102 MOVE SIGNS TYPE II [EA]	MOUNT ON SAME POST AS SIGN #	REMARKS / NEW SIGN LOCATION
173	J23-1(2S)	--	24 x 57	9.500	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
	M4-5	--	24 x 12										
	M1-6	STH 181	24 x 24										
	M6-2	--	21 x 21										
174	R7-1D(2S)	--	18 x 24	3.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
175	R6-2R	--	-- x --	--	--	--	1	1	--	--	--	--	--
176	J2-2(2S)	--	48 x 57	19.000	--	--	1	--	--	2	--	--	MOUNT ON LIGHT POLE
	M3-2	--	24 x 12										
	M1-5A	CTH E	24 x 24										
	M6-1	--	21 x 21										
	M3-4	--	24 x 12										
	M1-5A	CTH E	24 x 24										
	M5-2R	--	21 x 21										
177	R4-7(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON LIGHT POLE
178	R1-1(2S)	--	30 x 30	5.180	--	--	1	1	--	1	--	--	--
179	S1-1(2S)	--	36 x 36	--	6.750	--	1	1	--	1	--	--	--
180	S16-9P(2S)	--	30 x 18	--	3.750	--	--	--	--	--	--	179	--
180A	R2-6P(2S)	--	24 x 18	3.000	--	--	--	--	--	--	--	179	--
181	W3-3(2S)	--	36 x 36	--	9.000	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
182	D1-65(MOD)	W SILVER SPRING DR 5600 N NEXT SIGNAL	90 x 30	18.750	--	--	--	--	--	2	--	--	--
183	J1-1(2S)	--	24 x 39	6.500	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
	M2-1	--	21 x 15										
	M1-5A	CTH E	24 x 24										
184	W3-3(2S)	--	36 x 36	--	9.000	--	1	1	--	1	--	--	--
185	R3-52B(MOD)(2S)	BUSES, BICYCLES & RIGHT TURN	30 x 48	10.000	--	--	1	1	--	2	--	--	--
186	S1-1(2S)	--	36 x 36	--	6.750	--	--	--	--	--	--	--	MOUNT ON LIGHT POLE
187	S16-9P(2S)	--	30 x 18	--	3.750	--	--	--	--	--	--	186	MOUNT ON LIGHT POLE
187A	R2-6P(2S)	--	24 x 18	3.000	--	--	--	--	--	--	--	186	MOUNT ON LIGHT POLE
188	R4-7(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON LIGHT POLE
189	R1-1(2S)	--	30 x 30	5.180	--	--	1	1	--	1	--	--	--
190	R2-1(2S)	35 MPH	24 x 30	5.000	--	--	1	1	--	2	--	--	--
190A	S5-2(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	190	--
191	R2-1(2S)	35 MPH	24 x 30	5.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
191A	S5-2(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	191	MOUNT ON LIGHT POLE
192	R3-52B(MOD)(2S)	BUSES, BICYCLES & RIGHT TURN	30 x 48	10.000	--	--	1	1	--	2	--	--	--
193	R1-1(2S)	--	30 x 30	5.180	--	--	1	1	--	1	--	--	--
194	R7-7L(2S)	--	18 x 24	3.000	--	--	1	1	--	1	--	--	--
195	R4-7(2S)	--	24 x 30	5.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
196	R2-1(2S)	35 MPH	24 x 30	5.000	--	--	1	--	--	1	--	--	--
197	R2-1(2S)	35 MPH	24 x 30	5.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
198	R1-1(2S)	--	30 x 30	5.180	--	--	1	1	--	1	--	--	--
199	R7-7L(2S)	--	18 x 24	3.000	--	--	1	1	--	1	--	--	--

TYPE II PERMANENT SIGNING

CATEGORY CODE 0010

2140-13-70 STH 181

SIGN NO.	SIGN CODE & SIZE	SIGN MESSAGE	SIGN SIZE W x H [IN.] x [IN.]			637.2210 SIGNS TYPE II REFLC H [SF]	637.2230 SIGNS TYPE II REFLC F [SF]	637.2215 SIGNS TYPE II REFLC H FOLDING [SF]	638.2602 REM SIGNS TYPE II [EA]	638.3000 REM SMALL SIGN SUP [EA]	634.0618 WOOD POSTS 4"X 6"X18' [EA]	634.0814 TUBULAR STEEL POSTS 2"X2"X14' [EA]	638.2102 MOVE SIGNS TYPE II [EA]	MOUNT ON SAME POST AS SIGN #	REMARKS / NEW SIGN LOCATION
200	R3-52B(2S)	BUSES, BICYCLES & RIGHT TURN	30	x	48	10.000	--	--	1	1	--	1	--	--	--
201	R1-1(2S)	--	30	x	30	5.180	--	--	1	1	--	1	--	--	--
202	R4-7(2S)	--	24	x	30	5.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
203	R3-52B(MOD)(2S)	BUSES, BICYCLES & RIGHT TURN	30	x	48	10.000	--	--	1	1	--	2	--	--	--
204	R4-7(2S)	--	24	x	30	5.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
205	W3-3(2S)	--	36	x	36	--	9.000	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
206	W3-3(2S)	--	36	x	36	--	9.000	--	1	1	--	1	--	--	--
207	R3-52B(MOD)(2S)	BUSES, BICYCLES & RIGHT TURN	30	x	48	10.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
208	R2-1(2S)	35 MPH	24	x	30	5.000	--	--	1	1	--	1	--	--	--
209	R2-1(2S)	35 MPH	24	x	30	5.000	--	--	1	1	--	1	--	--	--
210	R4-7(2S)	--	24	x	30	5.000	--	--	--	--	--	--	--	--	MOUNT ON LIGHT POLE
211	R1-1(2S)	--	30	x	30	5.180	--	--	1	1	--	1	--	--	--
212	R4-7(2S)	--	24	x	30	5.000	--	--	--	--	--	1	--	--	--
213	R3-20L(2S)	--	24	x	36	6.000	--	--	1	1	--	1	--	--	--
214	J4-1(2S)	--	24	x	36	6.000	--	--	--	--	--	--	--	--	MOUNT ON LIGHT POLE
	M3-4	--	24	x	12						--				
	M1-6	STH 181	24	x	24						STH 181				
215	R3-52B(MOD)(2S)	BUSES, BICYCLES & RIGHT TURN	30	x	48	10.000	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
216	R7-1L(2S)	--	18	x	24	3.000	--	--	1	1	--	1	--	--	--
217	R4-7(2S)	--	24	x	30	5.000	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
218	R1-1F(2S)	--	30	x	30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
219	R1-1F(2S)	--	30	x	30	--	--	5.180	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
220	R5-1(2S)	--	30	x	30	6.250	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
221	R5-1(2S)	--	30	x	30	6.250	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
222	R5-1(2S)	--	30	x	30	6.250	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
223	R1-1F(2S)	--	30	x	30	--	--	5.180	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
224	R1-1F(2S)	--	30	x	30	--	--	5.180	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
225	M1-94H	W FLORIST AVE	66	x	18	8.250	--	--	1	--	--	--	--	--	MOUNT ON MAST ARM
226	R4-7(2S)	--	24	x	30	5.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
227	M1-94H	W FLORIST AVE	66	x	18	8.250	--	--	--	--	--	--	--	--	MOUNT ON MAST ARM
228	R5-1(2S)	--	30	x	30	6.250	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
229	R1-1F(2S)	--	30	x	30	--	--	5.180	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
230	R1-1F(2S)	--	30	x	30	--	--	5.180	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
231	R4-7(2S)	--	24	x	30	5.000	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
232	R5-1(2S)	--	30	x	30	6.250	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
233	R4-7(2S)	--	24	x	30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
234	R5-1(2S)	--	30	x	30	6.250	--	--	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
235	R3-20LL(2S)	--	24	x	36	6.000	--	--	1	1	--	1	--	--	--
236	R1-1F(2S)	--	30	x	30	--	--	5.180	1	--	--	--	--	--	MOUNT ON SIGNAL POLE
237	R1-1F(2S)	--	30	x	30	--	--	5.180	--	--	--	--	--	--	MOUNT ON SIGNAL POLE
238	R7-7L(2S)	--	18	x	24	3.000	--	--	1	--	--	--	--	--	MOUNT ON LIGHT POLE
239	R6-2L(2S)	--	24	x	30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE - SHEET 2 OF 12
240	R6-2L(2S)	--	24	x	30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE - SHEET 2 OF 12
241	R6-2L(2M)	--	30	x	36	7.500	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE - SHEET 3 OF 12
242	R6-2L(2M)	--	30	x	36	7.500	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE - SHEET 3 OF 12

TYPE II PERMANENT SIGNING

CATEGORY CODE 0010

2140-13-70 STH 181

SIGN NO.	SIGN CODE & SIZE	SIGN MESSAGE	SIGN SIZE W x H [IN.] x [IN.]	637.2210 SIGNS TYPE II REFLC H [SF]	637.2230 SIGNS TYPE II REFLC F [SF]	637.2215 SIGNS TYPE II REFLC H FOLDING [SF]	638.2602 REM SIGNS TYPE II [EA]	638.3000 REM SMALL SIGN SUP [EA]	634.0618 WOOD POSTS 4"X 6"X18' [EA]	634.0814 TUBULAR STEEL POSTS 2"X2"X14' [EA]	638.2102 MOVE SIGNS TYPE II [EA]	MOUNT ON SAME POST AS SIGN #	REMARKS / NEW SIGN LOCATION
243	R6-2L(2M)	--	30 x 36	7.500	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE - SHEET 3 OF 12
244	R5-1(2S)	--	30 x 30	6.250	--	--	--	--	--	--	--	53	BACK OF SIGN #53 - SHEET 3 OF 12
245	R6-2L(2M)	--	30 x 36	7.500	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE - SHEET 3 OF 12
246	R2-1(2S)	35 MPH	24 x 30	5.000	--	--	1	1	--	1	--	--	SHEET 3 OF 12
247	W1-6(2S)	--	48 x 24	--	8.000	--	--	--	--	1	--	--	SHEET 4 OF 12
248	J2-2(2S)	--	48 x 57	19.000	--	--	--	--	1	--	--	--	SHEET 6 OF 12
	M3-4	--	24 x 12						--				
	M1-5A	CTH E	24 x 24						CTH E				
	M6-1	--	21 x 21						--				
	M3-2	--	24 x 12						--				
	M1-5A	CTH E	24 x 24						CTH E				
	M5-2R	--	21 x 21						--				
249	R6-2L(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE- SHEET 7 OF 12
250	R3-1(2S)	--	24 x 24	4.000	--	--	--	--	--	--	--	--	MOUNT ON MAST ARM - SHEET 7 OF 12
251	R5-1(3)	--	36 x 36	9.000	--	--	--	--	--	2	--	--	SHEET 7 OF 12
251A	R5-1A(2S)	--	36 x 24	6.000	--	--	--	--	--	--	--	251	3' MOUNT HEIGHT - SHEET 7 OF 12
252	R4-7(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE - SHEET 7 OF 12
253	R6-2L(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE - SHEET 7 OF 12
254	R6-2L(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE - SHEET 8 OF 12
255	R3-2(2S)	--	24 x 24	4.000	--	--	--	--	--	--	--	--	MOUNT ON MAST ARM - SHEET 8 OF 12
256	R4-7(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE - SHEET 8 OF 12
257	R3-1(2S)	--	24 x 24	4.000	--	--	--	--	--	--	--	--	MOUNT ON MAST ARM - SHEET 8 OF 12
258	R6-2L(2S)	--	24 x 30	5.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE - SHEET 8 OF 12
259	R5-1(3)	--	36 x 36	9.000	--	--	--	--	--	--	--	--	MOUNT ON SIGNAL POLE - SHEET 8 OF 12
259A	R5-1A(2S)	--	36 x 24	6.000	--	--	--	--	--	--	--	--	3' MOUNT HEIGHT - SHEET 8 OF 12
260	R3-52B(MOD)(2S)	BUSES, BICYCLES & RIGHT TURN	30 x 48	10.000	--	--	--	--	--	2	--	--	SHEET 8 OF 12
261	R3-2(2S)	--	24 x 24	4.000	--	--	--	--	--	--	--	--	MOUNT ON MAST ARM - SHEET 7 OF 12
262	R5-1A(3)	--	42 x 30	8.750	--	--	--	--	--	--	--	167	BACK OF SIGN #167 - SHEET 8A OF 12
263	R5-1A(3)	--	42 x 30	8.750	--	--	--	--	--	--	--	275	BACK OF SIGN #275 - SHEET 8B OF 12
264	R6-2R(2S)	--	24 x 30	5.000	--	--	--	--	--	1	--	--	SHEET 3 OF 12
265	R1-1(2S)	--	30 x 30	5.180	--	--	1	1	--	1	--	--	SHEET 11 OF 12
266	W11-2(2S)	--	30 x 30	--	6.250	--	--	--	--	1	--	--	SHEET 4 OF 12
267	W16-7L(2S)	--	24 x 12	--	2.000	--	--	--	--	--	--	266	SHEET 4 OF 12
268	R4-4(2S)	--	36 x 30	7.500	--	--	--	--	--	--	--	71	SHEET 4 OF 12
269	R4-4(2S)	--	36 x 30	7.500	--	--	--	--	--	1	--	--	SHEET 4 OF 12
270	W11-2(2S)	--	30 x 30	--	6.250	--	--	--	--	1	--	--	SHEET 4 OF 12
271	W16-7L(2S)	--	24 x 12	--	2.000	--	--	--	--	--	--	270	SHEET 4 OF 12
272	R10-50(2S)	--	30 x 36	7.500	--	--	--	--	--	--	--	--	NEXT TO SIGNAL HEAD - SHEET 7 OF 12
273	R10-50(2S)	--	30 x 36	7.500	--	--	--	--	--	--	--	--	NEXT TO SIGNAL HEAD - SHEET 8 OF 12
274	R1-1(2S)	--	30 x 30	5.180	--	--	--	--	--	--	--	--	MOUNT ON LIGHT POLE - SHEET 8 OF 12
275	R3-8P(2S)	--	54 x 30	11.250	--	--	--	--	--	2	--	263	SHEET 8B OF 12
TOTALS				1472.080	295.500	177.120	154	66	17	121	1		

		TRAFFIC CONTROL ITEMS																			
		643.0300		643.0410		643.0420		643.0500		643.0600		643.0705		643.0715		643.0900		643.1050			
		TRAFFIC CONTROL DRUMS		TRAFFIC CONTROL BARRICADES TYPE II		TRAFFIC CONTROL BARRICADES TYPE III		TRAFFIC CONTROL FLEXIBLE TUBULAR MARKER POSTS		TRAFFIC CONTROL FLEXIBLE TUBULAR MARKER BASES		TRAFFIC CONTROL WARNING LIGHTS TYPE A		TRAFFIC CONTROL WARNING LIGHTS TYPE C		TRAFFIC CONTROL SIGNS		TRAFFIC CONTROL SIGNS PCMS			
CATEGORY	STAGE	LOCATION	STAGE DURATION DAYS	NO.	DAY	NO.	DAY	NO.	DAY	NO.	EACH	NO.	EACH	NO.	DAY	NO.	DAY	NO.	DAY	NO.	DAY
0010	1	STH 181	11	386	4,246	--	--	101	1,111	--	--	--	--	202	2,222	71	781	158	1,738	--	--
		RAMP NE	11	15	165	--	--	4	44	--	--	--	--	8	88	10	110	3	33	--	--
		RAMP SW	11	9	99	--	--	4	44	--	--	--	--	8	88	5	55	2	22	--	--
		UNDISTRIBUTED OPEN AND CLOSED MEDIANS AND INTERSECTIONS	11	20	220	--	--	20	220	--	--	--	--	40	440	--	--	12	127	--	--
		SUBTOTAL			4,730		--		1,419		--		--		2,838		946		1,920		--
	2	STH 181	33	536	17,495	--	--	83	2,709	6	6	6	6	166	5,418	117	3,819	163	5,320	4	40
		SILVER SPRING DRIVE	33	80	2,611	--	--	27	881	--	--	--	--	54	1,763	28	914	81	2,644	4	40
		RAMP NE	33	15	490	--	--	--	--	--	--	--	--	--	--	10	326	3	98	--	--
		UNDISTRIBUTED OPEN AND CLOSED MEDIANS AND INTERSECTIONS	33	20	653	--	--	20	653	--	--	--	--	40	1,306	--	--	12	375	--	--
		SUBTOTAL			21,249		--		4,243		6		6		8,486		5,059		8,437		80
2B		STH 181	63	536	33,961	--	--	83	5,259	6	6	6	6	166	10,677	117	7,413	163	10,484	4	40
		SILVER SPRING DRIVE	63	57	3,612	--	--	27	1,711	--	--	--	--	54	3,473	23	1,457	81	5,210	4	40
		RAMP NE	63	15	950	--	--	--	--	--	--	--	--	--	--	10	634	3	193	--	--
		UNDISTRIBUTED OPEN AND CLOSED MEDIANS AND INTERSECTIONS	63	20	1,267	--	--	20	1,267	--	--	--	--	40	2,573	--	--	12	740	--	--
		SUBTOTAL			39,790		--		8,237		6		6		16,723		9,504		16,627		80
3		STH 181	31	553	17,298	--	--	77	2,409	7	7	7	7	154	4,817	78	2,440	150	4,692	4	40
		FOND DU LAC FREEWAY	31	34	1,064	--	--	8	250	--	--	--	--	16	500	--	--	16	500	--	--
		SILVER SPRING DRIVE	31	124	3,879	--	--	35	1,095	--	--	--	--	70	2,190	30	938	92	2,878	4	40
		RAMP SW	31	9	282	--	--	50	1,564	--	--	--	--	100	3,128	5	156	2	63	--	--
		UNDISTRIBUTED OPEN AND CLOSED MEDIANS AND INTERSECTIONS	31	--	--	--	--	59	1,853	--	--	--	--	119	3,707	--	--	37	1,142	--	--
		UNDISTRIBUTED MAINTAIN PEDESTRIAN ACCESS ITEMS	31	--	--	25	782	50	1,564	--	--	--	--	--	--	--	--	50	1,564	--	--
		SUBTOTAL			22,522		782		8,735		7		7		14,342		3,535		10,839		80
3B		STH 181	61	553	33,578	--	--	77	4,675	7	7	7	7	154	9,351	78	4,736	150	9,108	4	40
		FOND DU LAC FREEWAY	61	34	2,064	--	--	8	486	--	--	--	--	16	972	--	--	16	972	--	--
		SILVER SPRING DRIVE	61	108	6,558	--	--	39	2,368	--	--	--	--	78	4,736	23	1,397	91	5,526	4	40
		RAMP SW	61	9	546	--	--	50	3,036	--	--	--	--	100	6,072	5	304	2	121	--	--
		UNDISTRIBUTED OPEN AND CLOSED MEDIANS AND INTERSECTIONS	61	--	--	--	--	59	3,598	--	--	--	--	119	7,195	--	--	37	2,216	--	--
		UNDISTRIBUTED MAINTAIN PEDESTRIAN ACCESS ITEMS	61	--	--	25	1,518	50	3,036	--	--	--	--	--	--	--	--	50	3,036	--	--
		SUBTOTAL			42,747		1,518		17,199		7		7		28,326		6,436		20,979		80
4		STH 181	23	149	3,427	--	--	46	1,058	--	--	--	--	92	2,116	20	460	73	1,679	--	--
		RAMP NE	23	13	299	--	--	3	69	--	--	--	--	6	138	10	230	2	46	--	--
		RAMP SW	23	9	207	--	--	4	92	--	--	--	--	8	184	5	115	2	46	--	--
		UNDISTRIBUTED MAINTAIN PEDESTRIAN ACCESS ITEMS	23	--	--	2	46	4	92	--	--	--	--	--	--	--	--	4	92	--	--
		SUBTOTAL			3,933		46		1,311		--		--		2,438		805		1,863		--
		PROJECT TOTAL			134,970		2,346		41,144		26		26		73,153		26,285		60,664		320

ALL QUANTITIES ARE CATEGORY 10
UNLESS OTHERWISE NOTED

3

TRAFFIC CONTROL ITEMS-DETOUR

		643.0920			643.3000	
		TRAFFIC CONTROL COVERING SIGNS TYPE II			TRAFFIC CONTROL DETOUR SIGNS	
CATEGORY	STAGE	STAGE DURATION DAYS	NO. CYCLES EACH			NO. DAY
0010	2	96	8	1	8	37 3,552
	3	92	8	1	8	40 3,680
2/3	STAGE 2&3 DETOURS-NIGHT CLOSURE	16	--	--	--	31 496
PROJECT TOTAL			16			7,728

TRAFFIC CONTROL SIGNS FIXED MESSAGE

				SIGN 643.1000 SIZE			
CATEGORY	STAGE	LOCATION	SIGN NUMBER	NUMBER REQUIRED	W X H FT X	SF	
0010	2	STAGE 2 DETOURS					
		SILVER SPRING DRIVE WB	350	2	5 X 5	55.00	
		STH 181 NB	352	1	0 X 5	30.00	
		STH 181 SB	353	1	0 X 5	30.00	
SUBTOTAL						115.00	
	3	STAGE 3 DETOURS					
		SILVER SPRING DRIVE EB	351	2	5 X 5	55.00	
		STH 181 NB	352	1	0 X 5	30.00	
		STH 181 SB	353	1	0 X 5	30.00	
SUBTOTAL						115.00	
2/3	STAGE 2&3 DETOURS-NIGHT CLOSURE						
		SILVER SPRING DRIVE WB	354	1	5 X 5	27.50	
		SILVER SPRING DRIVE EB	355	1	5 X 5	27.50	
SUBTOTAL						55.00	
PROJECT TOTAL						285.00	

TRAFFIC CONTROL DETOUR (PROJECT)

643.2000 TRAFFIC CONTROL DETOUR (PROJECT)			
CATEGORY	STAGE	LOCATION	EACH
0010	ALL	PROJECT	1
PROJECT			1

PEDESTRIAN WALKWAY ACCOMMODATIONS

		644.1410.S		644.1420.S		644.1601.S	
		TEMPORARY PEDESTRIAN SURFACE ASPHALT		TEMPORARY PEDESTRIAN SURFACE PLYWOOD		TEMPORARY CURB RAMP	
CATEGORY	STAGE	LOCATION	SF	SF		TEMPORARY CURB RAMP EACH	
0010	1	UNDISTRIBUTED	--	--		12	
	2	UNDISTRIBUTED	--	--		12	
	3	UNDISTRIBUTED	480	80		12	
PROJECT TOTAL			480	80		36	

PAVEMENT MARKING

				646.0106 PAVEMENT MARKING EPOXY 4-INCH	646.0841.S PAVEMENT MARKING GROOVED WET REFLECTIVE CONTRAST TAPE 4-INCH	646.0843.S PAVEMENT MARKING GROOVED WET REFLECTIVE CONTRAST TAPE 8-INCH	646.0881.S PAVEMENT MARKING GROOVED WET REFLECTIVE TAPE 4-INCH	646.0883.S PAVEMENT MARKING GROOVED WET REFLECTIVE TAPE 8-INCH	647.0606 PAVEMENT MARKING ISLAND NOSE EPOXY	647.0726 PAVEMENT MARKING DIAGONAL EPOXY 12-INCH	SPV.0060.01 PAVEMENT MARKING ARROWS GROOVED PREFORMED THERMOPLASTIC TYPE 2	SPV.0060.02 PAVEMENT MARKING ARROWS GROOVED PREFORMED THERMOPLASTIC TYPE 3	SPV.0060.03 PAVEMENT MARKING WORDS GROOVED PREFORMED THERMOPLASTIC	SPV.0090.06 PAVEMENT MARKING STOP LINE GROOVED PREFORMED THERMOPLASTIC 18-INCH	SPV.0090.07 PAVEMENT MARKING CROSSWALK GROOVED PREFORMED THERMOPLASTIC 6-INCH
STREET		LOCATION		LF	LF	LF	LF	LF	EACH	LF	EACH	EACH	EACH	LF	LF
STH 181	87+23	-	104+00	1749	-	-	742	1109	6	-	7	-	7	383	1612
STH 181	104+00	-	115+55	1545	-	-	578	627	1	-	-	-	-	-	68
STH 181	115+55	-	126+46	1362	475	892	-	-	4	278	4	-	2	239	803
STH 181	126+46	-	139+90	2008	-	-	672	387	4	-	-	-	-	-	-
STH 181	139+90	-	150+00	873	-	-	309	645	5	52	4	-	4	132	652
RAMP NW	100+86B	-	107+08B	-	-	-	-	-	-	-	-	-	-	-	-
RAMP NE	100+44C	-	106+69C	-	-	236	-	-	-	-	2	1	1	-	-
RAMP SE	100+80D	-	106+04D	-	-	-	-	-	-	-	-	-	-	-	-
RAMP SW	99+22E	-	104+04E	-	-	93	-	-	-	-	1	1	1	-	-
SILVER SPRING DRIVE	170+48	-	172+70	734	-	-	-	-	-	-	-	-	-	-	-
PROJECT TOTAL				8,271	475	1,221	2,300	2,768	20	330	18	2	15	754	3,135

ALL QUANTITIES ARE CATEGORY 10 UNLESS OTHERWISE NOTED

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

MISCELLANEOUS QUANTITIES

SHEET

E

TEMPORARY PAVEMENT MARKING ITEMS																
					646.0600	647.0955	647.0965	649.0400				649.0801	649.1200	649.1600		
					TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH											
					REMOVING PAVEMENT MARKINGS LF	REMOVING PAVEMENT MARKINGS ARROWS LF	REMOVING PAVEMENT MARKINGS WORDS LF	12.5'	12.5'			TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 8-INCH LF	TEMPORARY PAVEMENT MARKING STOP LINE REMOVABLE TAPE 18-INCH LF	TEMPORARY PAVEMENT MARKING DIAGONAL REMOVABLE TAPE 12-INCH LF		
CATEGORY	STAGE	LOCATION	STATION TO	STATION\ALIGNMENT				37.5'	37.5'	SKIP	SKIP				SOLID	SOLID
					LF	LF	LF	WHITE	YELLOW	WHITE	YELLOW	LF	LF	LF		
0010	1	STH 181 NB	79+16 -	146+07	STH 181	657	--	--	--	--	1,380	1,280	220	--	--	
		STH 181 SB	93+90 -	147+23	STH 181	1,017	1	1	--	--	1,000	2,190	--	--	--	
		RAMP NE	101+80 -	106+76	C	--	--	--	--	--	--	490	--	--	--	
		RAMP SW	100+56 -	104+16	E	--	--	--	--	--	--	360	--	--	--	
		SUBTOTAL				1,673	1	1	--	--	2,380	4,320	220	--	--	
		2	STH 181 NB	116+18 -	128+36	STH 181	--	--	--	--	--	--	1,040	--	30	--
	STH 181 SB		111+79 -	132+93	STH 181	81	--	--	--	--	1,930	1,790	--	30	70	
	SILVER SPRING DRIVE		163+00 -	176+35	A	--	--	--	--	--	1,000	2,170	--	--	--	
	SUBTOTAL				81	--	--	--	--	2,930	5,000	--	60	70		
	2B	SILVER SPRING DRIVE	163+00 -	174+41	A	--	--	--	--	--	2,150	--	--	--	--	
		SUBTOTAL				--	--	--	--	--	2,150	--	--	--	--	
	3	STH 181 NB	80+24 -	129+32	STH 181	--	--	--	--	--	2,370	1,560	--	30	80	
		STH 181 SB	140+19 -	147+23	STH 181	30	--	--	160	--	2,420	1,270	160	30	--	
		FOND DU LAC FREEWAY	-	-	-	--	--	--	--	--	640	--	--	--	--	
		SILVER SPRING DRIVE	163+00 -	176+64	A	--	--	--	--	--	860	2,060	--	--	--	
		RAMP SW	100+56 -	104+16	E	--	--	--	--	--	--	360	--	--	--	
		SUBTOTAL				30	--	--	160	--	6,290	5,250	160	60	80	
	3B	SILVER SPRING DRIVE	164+29 -	176+64	A	--	--	--	--	--	2,140	--	--	--	--	
		SUBTOTAL				--	--	--	--	--	2,140	--	--	--	--	
	4	STH 181 NB	105+16 -	132+76	STH 181	--	--	--	--	--	--	720	130	10	--	
		STH 181 SB	120+35 -	139+32	STH 181	--	--	--	--	--	--	760	120	10	--	
		RAMP NE	102+81 -	105+27	C	--	--	--	--	--	--	250	--	--	--	
		RAMP SW	100+56 -	104+16	E	--	--	--	--	--	--	360	--	--	--	
		SUBTOTAL				--	--	--	--	--	--	2,090	250	20	--	
CATEGORY SUBTOTAL							160	--	15,890	16,660						
PROJECT TOTAL					1,784	1	1			32,710		630	140	150		

ALL QUANTITIES ARE CATEGORY 10
UNLESS OTHERWISE NOTED

3

CONSTRUCTION STAKING

ITEM	QUANTITY	UNIT	DESCRIPTION	CATEGORY
650.4000	35	EACH	CONSTRUCTION STAKING STORM SEWER	0010
650.4500	3,232	LF	CONSTRUCTION STAKING SUBGRADE	0010
650.5500	2,798	LF	CONSTRUCTION STAKING CURB GUTTER AND CURB & GUTTER	0010
650.6500	1	LS	CONSTRUCTION STAKING STRUCTURE LAYOUT (B-40-766)	0030
650.6500	1	LS	CONSTRUCTION STAKING STRUCTURE LAYOUT (R-40-604)	0040
650.6500	1	LS	CONSTRUCTION STAKING STRUCTURE LAYOUT (R-40-605)	0050
650.7000	3,232	LF	CONSTRUCTION STAKING CONCRETE PAVEMENT	0010
650.7500	298	LF	CONSTRUCTION STAKING CONCRETE BARRIER	0010
650.8000	4,905	LF	CONSTRUCTION STAKING RESURFACING REFERENCE	0010
650.8500	1	LS	CONSTRUCTION STAKING ELECTRICAL INSTALLATIONS (ID 3738-02-73)	0020
650.9910	1	LS	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (ID 3738-02-73)	0010
650.9920	3,232	LF	CONSTRUCTION STAKING SLOPE STAKES	0010

SAWING ASPHALT

				CAT 10 690.0150
STREET	STATION		TO STATION	LF
STH 181	87+23	-	104+00	446
STH 181	104+00	-	115+55	161
STH 181	115+55	-	126+46	236
STH 181	126+46	-	139+90	162
STH 181	139+90	-	147+19	300
RAMP NW	100+86B	-	107+08B	100
RAMP NE	100+44C	-	106+69C	167
RAMP SE	100+80D	-	106+04D	82
RAMP SW	99+22E	-	104+04E	218
SILVER SPRING	167+50	-	172+70	0
PROJECT TOTAL				1,872

3

SAWING CONCRETE

				CAT 10 690.0250
STREET	STATION		TO STATION	LF
STH 181	87+23	-	104+00	1,727
STH 181	104+00	-	115+55	1,442
STH 181	115+55	-	126+46	74
STH 181	126+46	-	139+90	1,352
STH 181	139+90	-	147+19	837
RAMP NW	100+86B	-	107+08B	11
RAMP NE	100+44C	-	106+69C	5
RAMP SE	100+80D	-	106+04D	5
RAMP SW	99+22E	-	104+04E	17
SILVER SPRING	167+50	-	172+70	575
PROJECT TOTAL				6,045

LANDMARK REFERENCE MONUMENTS SPECIAL

			CAT 10 SPV.0060.07
STA	STA	OFFSET	EACH
SECTION CORNER	93+40	0' LT	1
SECTION CORNER	120+00	0' LT	1
WITNESS MONUMENT	119+06	71.37' RT	1
WITNESS MONUMENT	119+32	49.88' LT	1
WITNESS MONUMENT	120+16	56.48' LT	1
WITNESS MONUMENT	120+18	57.56' RT	1
SECTION CORNER	146+57	0' LT	1
PROJECT TOTAL			7

SAWING CURB HEAD

				CAT 10 SPV.0090.01
STREET	FROM	TO		LF
STH 181	100+55	-	101+42	87
STH 181	106+58	-	107+71	113
PROJECT TOTAL				200

LONGITUDINAL JOINT REPAIR

		CAT 10 SPV.0090.10
STREET	LOCATION	LF
STH 181	UNDISTRIBUTED	1500
PROJECT TOTAL		1500

REMOVE LIGHT POLE & RECONNECT LIGHTING CONDUIT

			CAT 20 SPV.0105.12
STA	STA	OFFSET	LS
PROJECT ID 2140-13-70			1
PROJECT TOTAL			1

ALL QUANTITIES ARE CATEGORY 10
UNLESS OTHERWISE NOTED

PROJECT NO: 2140-13-70

HWY: STH 181

COUNTY: MILWAUKEE

MISCELLANEOUS QUANTITIES

SHEET

E

INTERSECTION OF
STH 181 & W. VILLARD AVENUE
ALL ITEMS CATEGORY 0020

STH 181 & W. VILLARD AVENUE

CONDUIT LOOP DETECTOR
LOOP DETECTOR LEAD IN CABLE
LOOP DETECTOR WIRE

LOOP NO.	HOME RUN PB	STATION	LOCATION	SIZE	NO. OF TURNS	SDD INSTALLATION REFERENCE	652.0800 CONDUIT LOOP DETECTOR L.F.	655.0700 LOOP DETECTOR LEAD IN CABLE L.F.	655.0800 LOOP DETECTOR WIRE L.F.
11	PB6	92+68.2	8.0 RT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	86	236	268
12	PB6	92+96.2	8.0 RT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	74	236	232
21	PB15	96+17.8	30.5 LT	6'x28'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	104	266	322
42	PB8	93+10.9	88.6 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	72	308	226
43	PB8	93+10.9	60.3 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	74	243	232
44	PB8	93+22.4	88.6 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)	94	243	292
45	PB8	93+22.4	60.3 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)	96	243	298
46	PB9	93+33.9	88.6 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	66	198	208
47	PB9	93+33.9	60.3 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	68	198	214
51	PB12	94+14.0	8.0 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	76	74	238
52	PB12	93+86.0	8.0 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	72	74	226
61	PB5	89+89.5	30.5 RT	6'x28'	4	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	90	536	370
82	PB1	93+61.0	84.6 RT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	74	79	232
83	PB1	93+61.0	56.3 RT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	80	79	250
84	PB2	93+48.0	84.6 RT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	64	115	202
85	PB2	93+48.0	56.3 RT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	70	115	220
*** TOTALS							1260	3243	4030

* STATION AND LOCATION IS TO FRONT CENTER OF DETECTION LOOP
** FINAL LOCATION TO BE DETERMINED BY THE ENGINEER IN THE FIELD
*** ADDITIONAL QUANTITIES SHOWN ELSEWHERE

REM OVE LOOP DETECTOR WIRE AND LEAD-IN CABLE, STH 181 & VILLARD AVENUE

SPV.0105.02 REM OVE LOOP DETECTOR WIRE AND LEAD-IN CABLE	
LOCATION	L.S.
STH 181 & VILLARD AVENUE	1
TOTAL	1

INTERSECTION OF
STH 181 & FOND DU LAC AVENUE
ALL ITEMS CATEGORY 0020

STH 181 & FOND DU LAC AVENUE

CONDUIT LOOP DETECTOR
LOOP DETECTOR LEAD IN CABLE
LOOP DETECTOR WIRE

LOOP NO.	HOME RUN PB	STATION	LOCATION	SIZE	NO. OF TURNS	SDD INSTALLATION REFERENCE	652.0800	655.0700	655.0800
							CONDUIT LOOP DETECTOR L.F.	LOOP DETECTOR LEAD IN CABLE L.F.	LOOP DETECTOR WIRE L.F.
11	PB15	95+92.5	8.8 RT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	74	140	232
12	PB15	96+20.5	8.8 RT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	72	140	226
21	PB8	101+10.0	30.8 LT	6'x28'	4	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	82	621	338
42	PB3	97+56.5	72.2 LT	6'x30'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	94	284	292
43	PB3	97+92.3	89.2 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)	98	284	304
44	PB3	97+71.3	70.6 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)	98	284	304
45	PB5	98+10.5	89.3 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	66	318	208
46	PB5	97+89.6	70.7 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	68	318	214
51	PB16	98+74.3	9.6 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	66	307	208
52	PB16	98+46.3	9.6 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	68	307	214
61	PB13(V)	94+21.2	29.3 LT	6'x28'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	84	178	262
82	PB17	97+30.4	57.9 RT	6'x30'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	94	230	292
83	PB17	96+96.0	76.8 RT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)	92	230	286
84	PB17	97+16.3	57.5 RT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)	92	230	286
85	PB13	96+79.6	79.1 RT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	70	123	220
86	PB13	96+96.9	58.8 RT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	70	123	220
*** TOTALS							1288	4117	4106

* STATION AND LOCATION IS TO FRONT CENTER OF DETECTION LOOP
** FINAL LOCATION TO BE DETERMINED BY THE ENGINEER IN THE FIELD
*** ADDITIONAL QUANTITIES SHOWN ELSEWHERE

REMOVE LOOP DETECTOR WIRE AND LEAD-IN CABLE, STH 181 & FOND DU LAC	
SPV.0105.03 REMOVE LOOP DETECTOR WIRE AND LEAD-IN CABLE	
LOCATION	L.S.
STH 181 & FOND DU LAC	1
TOTAL	1

REM OVING CONCRETE BASES

EXISTING BASE NO.	204.0195 REM OVING CONCRETE BASES EACH
SC1	1
SB1	1
SB2	1
SB4	1
SB5	1
SB6	1
SB7	1
SB8	1
SB9	1
SB10	1
CB1	1
SB11	1
SB12	1
SB13	1
SB14	1
SB15	1
SB16	1
SB18	1
SB19	1
19	

SB3 & SB17 INCIDENTAL TO STRUCTURE REM OVAL

REMOVING PULL BOXES

PULL BOX NO.	653.0905 REMOVING PULL BOXES EACH
PB1	1
PB2	1
PB3	1
PB4	1
PB5	1
PB6	1
PB7	1
PB8	1
PB9	1
PB10	1
PB13	1
PB14	1
PB15	1
PB16	1
PB17	1
PB18	1
PB19	1
PB20	1
PB21	1
PB22	1
PB23	1
PB24	1
22	

***ADDITIONAL QUANTITES SHOWN ELSEWHERE
PB 25 & PB 26 INCIDENTAL TO STRUCTURE REM OVAL

CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH
CONDUIT RIGID NONMETALLIC SCHEDULE 40 3-INCH

		652.0225*** CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH L.F.	652.0235 CONDUIT RIGID NONMETALLIC SCHEDULE 40 3-INCH L.F.
FROM	TO		
CB1	PB1	--	81
PB1	PB2	--	31
PB1	PB3	--	142
PB3	PB4	221	--
PB3	PB5	--	128
PB5	PB6	--	48
PB6	PB7	221	--
PB6	PB8	--	56
PB8	PB9	--	78
PB9	PB10	--	52
PB10	PB11	--	238
PB11	PB12	--	37
PB12	PB13	--	132
PB13	CB1	--	81
PB12	PB14	--	122
PB15	SC1	--	112
SC1	PB16	--	39
PB16	PB17	--	238
PB17	PB18	--	74
PB18	PB19	--	72
PB19	PB20	--	32
PB19	PB21	--	58
PB21	PB22	--	152
PB22	PB23	223	--
PB22	PB24	--	100
PB24	PB25	--	86
PB25	PB26	224	--
PB25	PB27	--	94
PB27	PB28	17	--
PB27	SC1	--	27
PB2	SB1	6	--
PB2	SB2	--	15
PB3	SB3	28	--
PB3	SB4	--	12
PB8	SB5	30	--
PB8	SB6	20	--
PB10	SB7	13	--
PB10	SB8	9	--
PB11	SB9	13	--
PB11	SB10	--	8
PB16	SB11	9	--
PB17	SB12	--	9
PB17	SB13	16	--
PB20	SB14	--	7
PB20	SB15	11	--
PB22	SB16	--	8
PB22	SB17	28	--
PB25	SB18	21	--
PB25	SB19	8	--
PB27	SB20	4	--
***TOTALS		1122	2369

*** ADDITIONAL QUANTITIES SHOWN ELSEWHERE

INTERSECTION OF STH 181 & CTH E
ALL ITEMS CATEGORY 0020

PULL BOXES STEEL 24X36 INCH
PULL BOXES STEEL 24X42-INCH

			653.0135 PULL BOXES STEEL 24X36-INCH EACH	653.0140 PULL BOXES STEEL 24X42-INCH EACH
PULL BOX NO.	STATION	OFFSET		
PB1	122+80.4	73.1 LT	--	1
PB2	122+57.2	53.1 LT	--	1
PB3	122+80.4	2.0 LT	--	1
PB4	125+01.7	9.5 LT	1	--
PB5	122+80.4	62.0 RT	--	1
PB6	122+68.6	82.6 RT	--	1
PB7	121+86.0	287.5 RT	1	--
PB8	122+41.0	82.6 RT	--	1
PB9	122+01.9	82.6 RT	--	1
PB10	121+87.9	60.6 RT	--	1
PB11	121+87.9	58.5 LT	--	1
PB12	122+00.4	93.4 LT	--	1
PB13	122+44.4	96.5 LT	--	1
PB16	120+14.0	60.1 LT	--	1
PB17	120+14.0	58.5 RT	--	1
PB18	119+94.5	89.6 RT	--	1
PB19	119+39.0	89.6 RT	--	1
PB20	119+50.4	59.4 RT	--	1
PB21	119+13.8	74.9 RT	--	1
PB22	119+13.8	1.5 LT	--	1
PB23	116+90.8	9.5 RT	1	--
PB24	119+13.8	51.5 LT	--	1
PB25	119+51.4	71.9 LT	--	1
PB26	119+62.9	295.9 LT	1	--
PB27	119+98.4	72.1 LT	--	1
PB28	119+98.2	89.2 LT	1	--
***TOTALS			5	21

* FINAL LOCATION TO BE DETERMINED BY THE ENGINEER IN THE FIELD
*** ADDITIONAL QUANTITIES SHOWN ELSEWHERE

CONDUIT LOOP DETECTOR
LOOP DETECTOR LEAD IN CABLE
LOOP DETECTOR WIRE

LOOP NO.	HOME RUN PB	STATION	LOCATION	SIZE	NO. OF TURNS	SDD INSTALLATION REFERENCE	652.0800 CONDUIT LOOP DETECTOR L.F.	655.0700 LOOP DETECTOR LEAD IN CABLE L.F.	655.0800 LOOP DETECTOR WIRE L.F.
11	PB4	125+01.7	25.1 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)	84	357	262
41	PB26	101+90.8 E	10.1 LT	6'x16'	5	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)	74	600	380
42	PB28	103+90.8 E	6.1 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 2)	100	346	310
43	PB28	104+18.8 E	6.1 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 2)	114	346	352
44	PB28	103+90.8 E	17.6 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)	78	346	244
45	PB28	104+18.8 E	17.6 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)	100	346	310
51	PB23	116+90.8	24.9 RT	6'x20'	5	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)	82	692	420
81	PB7	104+31.1 C	10.1 LT	6'x16'	4	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)	74	445	306
82	PB8	106+32.4 C	3.2 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)	88	252	274
83	PB8	106+60.5 C	3.2 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)	102	252	316
84	PB8	106+31.5 C	14.7 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 2)	110	252	340
85	PB8	106+60.3 C	14.7 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 2)	120	252	370
*** TOTALS							1126	4486	3884

* STATION AND LOCATION IS TO FRONT CENTER OF DETECTION LOOP
** FINAL LOCATION TO BE DETERMINED BY THE ENGINEER IN THE FIELD
*** ADDITIONAL QUANTITIES SHOWN ELSEWHERE

CONCRETE BASES TYPE 1
CONCRETE BASES TYPE 10
CONCRETE BASES TYPE 13
CONCRETE CONTROL CABINET BASE TYPE 9 SPECIAL

BASE NO.	STATION	OFFSET	654.0101 CONCRETE BASES TYPE 1 EACH	654.0110 CONCRETE BASES TYPE 10 EACH	654.0113 CONCRETE BASES TYPE 13 EACH	654.0217 CONCRETE CONTROL CABINET BASE TYPE 9 SPECIAL EACH
CB1	122+71.1	98.9 LT	--	--	--	1
SB1	122+51.2	53.1 LT	1	--	--	--
SB2	122+43.3	58.1 LT	--	1	--	--
SB3	122+51.2	0.0 LT	1	--	--	--
SB4	122+71.2	5.0 RT	--	1	--	--
SB5	122+51.2	54.1 RT	1	--	--	--
SB6	122+42.8	62.5 RT	1	--	--	--
SB7	122+00.4	62.5 RT	1	--	--	--
SB8	121+89.9	52.0 RT	1	--	--	--
SB9	122+00.4	58.5 LT	1	--	--	--
SB10	121+80.0	58.0 LT	--	--	1	--
SC1	120+07.1	71.1 LT	--	--	--	1
SB11	120+10.0	52.0 LT	1	--	--	--
SB12	120+23.0	58.0 RT	--	--	1	--
SB13	119+98.2	59.5 RT	1	--	--	--
SB14	119+57.7	59.4 RT	--	1	--	--
SB15	119+41.3	53.7 RT	1	--	--	--
SB16	119+21.3	5.0 LT	--	1	--	--
SB17	119+41.4	2.0 LT	1	--	--	--
SB18	119+40.9	53.6 LT	1	--	--	--
SB19	119+58.3	69.1 LT	1	--	--	--
SB20	120+01.1	68.6 LT	1	--	--	--
TOTALS			14	4	2	2

* FINAL LOCATION TO BE DETERMINED BY THE ENGINEER IN THE FIELD

CABLE TRAFFIC SIGNAL 5-14 AWG
CABLE TRAFFIC SIGNAL 7-14 AWG
CABLE TRAFFIC SIGNAL 12-14 AWG
CABLE TRAFFIC SIGNAL 19-12 AWG

		655.0230 CABLE TRAFFIC SIGNAL 5-14 AWG L.F.	655.0240 CABLE TRAFFIC SIGNAL 7-14 AWG L.F.	655.0260 CABLE TRAFFIC SIGNAL 12-14 AWG L.F.	655.0275 CABLE TRAFFIC SIGNAL 19-12 AWG L.F.
FROM	TO				
CB1	SB1	--	--	107	--
SB1	HEAD 22	--	22	--	--
SB1	HEAD 24	21	--	--	--
SB1	HEAD 33	20	--	--	--
CB1	SB2	--	--	116	--
SB2	HEAD 28	54	--	--	--
SB2	HEAD 29	--	45	--	--
SB2	HEAD 30	25	--	--	--
SB2	HEAD 32	20	--	--	--
CB1	SB3	--	187	--	--
CB1	SB4	--	--	153	--
SB4	HEAD 20	39	--	--	--
SB4	HEAD 21	50	--	--	--
SB4	HEAD 23	--	29	--	--
CB1	SB5	--	335	--	--
SB5	HEAD 34	20	--	--	--
CB1	SB6	--	--	325	--
SB6	HEAD 27	21	--	--	--
SB6	HEAD 35	20	--	--	--
CB1	SB7	--	315	--	--
SB7	HEAD 36	20	--	--	--
CB1	SB8	--	--	311	--
SB8	HEAD 19	21	--	--	--
CB1	SB9	--	180	--	--
SB9	HEAD 31	20	--	--	--
CB1	SB10	--	--	175	--
SB10	HEAD 25	64	--	--	--
SB10	HEAD 26	53	--	--	--
SC1	SB11	--	--	49	--
SB11	HEAD 4	21	--	--	--
SC1	SB12	--	--	184	--
SB12	HEAD 2	64	--	--	--
SB12	HEAD 3	53	--	--	--
SC1	SB13	--	191	--	--
SB13	HEAD 17	20	--	--	--
SC1	SB14	--	--	355	--
SB14	HEAD 10	54	--	--	--
SB14	HEAD 11	44	--	--	--
SB14	HEAD 12	25	--	--	--
SB14	HEAD 18	20	--	--	--
SC1	SB15	--	--	359	--
SB15	HEAD 1	21	--	--	--
SB15	HEAD 7	--	22	--	--
SB15	HEAD 13	20	--	--	--
SC1	SB16	--	--	232	--
SB16	HEAD 5	40	--	--	--
SB16	HEAD 6	51	--	--	--
SB16	HEAD 8	--	29	--	--
SC1	SB17	--	268	--	--
SC1	SB18	--	120	--	--
SB18	HEAD 14	20	--	--	--
SC1	SB19	--	--	107	--
SB19	HEAD 9	21	--	--	--
SB19	HEAD 15	20	--	--	--
SC1	SB20	--	40	--	--
SB20	HEAD 16	20	--	--	--
CB1	SC1	--	--	--	688
TOTALS		982	1,783	2,473	688

Note: Total length of 19-12 AWG cable is for 2 feeder cables of equal length

INTERSECTION OF STH 181 & CTH E
ALL ITEMS CATEGORY 0020

ELECTRICAL WIRE TRAFFIC SIGNALS

		655.0515*** ELECTRICAL WIRE TRAFFIC SIGNALS 10 AWG L.F.	655.0525 ELECTRICAL WIRE TRAFFIC SIGNALS 6 AWG L.F.	WIRE COLOR
FROM	TO			
CB1	SB1	107	--	GREEN
SB1	SB2	45	--	GREEN
SB2	SB3	219	--	GREEN
SB3	SB4	82	--	GREEN
SB4	SB5	230	--	GREEN
SB5	SB6	74	--	GREEN
SB6	SB7	154	--	GREEN
SB7	SB8	46	--	GREEN
SB8	SB9	181	--	GREEN
SB9	SB10	45	--	GREEN
SB10	CB1	175	--	GREEN
SC1	SB11	49	--	GREEN
SB11	SB12	177	--	GREEN
SB12	SB13	49	--	GREEN
SB13	SB14	220	--	GREEN
SB14	SB15	42	--	GREEN
SB15	SB16	228	--	GREEN
SB16	SB17	76	--	GREEN
SB17	SB18	214	--	GREEN
SB18	SB19	53	--	GREEN
SB19	SB20	99	--	GREEN
SB20	SC1	40	--	GREEN
PB1	CB1	40	--	GREEN
PB2	SB1	16	--	GREEN
PB3	SB4	22	--	GREEN
PB5	SB4	92	--	GREEN
PB6	SB6	64	--	GREEN
PB8	SB6	30	--	GREEN
PB9	SB8	51	--	GREEN
PB10	SB8	19	--	GREEN
PB11	SB10	18	--	GREEN
PB12	SB10	61	--	GREEN
PB13	CB1	40	--	GREEN
PB14	SB10	128	--	GREEN
PB15	SC1	67	--	GREEN
PB16	SB11	19	--	GREEN
PB17	SB12	19	--	GREEN
PB18	SB12	62	--	GREEN
PB19	SB14	55	--	GREEN
PB20	SB14	17	--	GREEN
PB21	SB14	90	--	GREEN
PB22	SB16	18	--	GREEN
PB24	SB16	74	--	GREEN
PB25	SB19	18	--	GREEN
PB27	SC1	22	--	GREEN
CB1	SC1	--	344	GREEN
CB1	SC1	--	344	WHITE
TOTALS		3647	688	

*** ADDITIONAL QUANTITES SHOWN ELSEWHERE

3

3

INTERSECTION OF STH 181 & CTH E
ALL ITEMS CATEGORY 0020

PEDESTAL BASES
TRAFFIC SIGNAL STANDARDS ALUMINUM 3.5-FT
TRAFFIC SIGNAL STANDARDS ALUMINUM 13-FT
TRAFFIC SIGNAL STANDARDS ALUMINUM 15-FT
TRAFFIC SIGNAL STANDARDS ALUMINUM 10-FT
INSTALL POLES TYPE 9
INSTALL POLES TYPE 12
INSTALL MONOTUBE ARMS 30-FT
INSTALL MONOTUBE ARMS 45-FT
PEDESTRIAN PUSH BUTTONS

	657.0100	657.0405	657.0420	657.0425	657.0430	657.1345	657.1355	657.1530	657.1545	658.0500
	TRAFFIC SIGNAL	TRAFFIC SIGNAL	TRAFFIC SIGNAL	TRAFFIC SIGNAL	TRAFFIC SIGNAL	INSTALL POLES	INSTALL POLES	INSTALL	INSTALL	PEDESTRIAN
	STANDARDS	STANDARDS	STANDARDS	STANDARDS	STANDARDS	TYPE 9	TYPE 12	MONOTUBE	MONOTUBE	PUSH BUTTONS
	ALUMINUM	ALUMINUM	ALUMINUM	ALUMINUM	ALUMINUM			ARMS 30-FT	ARMS 45-FT	
	3.5-FT	13-FT	15-FT	10-FT						
SIGNAL	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH
BASE NO.										
SB1	1	--	--	1	--	--	--	--	--	1
SB2	--	--	--	--	--	1	--	1	--	1
SB3	1	1	--	--	--	--	--	--	--	1
SB4	--	--	--	--	--	1	--	1	--	--
SB5	1	--	--	--	1	--	--	--	--	1
SB6	1	--	1	--	--	--	--	--	--	1
SB7	1	--	--	--	1	--	--	--	--	1
SB8	1	--	1	--	--	--	--	--	--	--
SB9	1	--	--	--	1	--	--	--	--	1
SB10	--	--	--	--	--	--	1	--	1	--
SB11	1	--	1	--	--	--	--	--	--	--
SB12	--	--	--	--	--	--	1	--	1	--
SB13	1	--	--	--	1	--	--	--	--	1
SB14	--	--	--	--	--	1	--	1	--	1
SB15	1	--	--	1	--	--	--	--	--	1
SB16	--	--	--	--	--	1	--	1	--	--
SB17	1	1	--	--	--	--	--	--	--	1
SB18	1	--	--	--	1	--	--	--	--	1
SB19	1	--	1	--	--	--	--	--	--	1
SB20	1	--	--	--	1	--	--	--	--	1
TOTALS	14	2	4	2	6	4	2	4	2	14

ELECTRICAL SERVICE METER BREAKER PEDESTAL

	656.0200.01	656.0200.02
	ELECTRICAL SERVICE	ELECTRICAL SERVICE
	METER BREAKER	METER BREAKER
	PEDESTAL	PEDESTAL
	STH 181 & CTH E	TEMPORARY STH 181
	L.S.	& CTH E EB RAMPS
LOCATION		L.S.
CB1 - STH 181 & CTH E	1	--
TEMPORARY STH 181 & CTH E EB RAMPS	--	1
TOTALS	1	1

INTERSECTION OF STH 181 & CTH E
ALL ITEMS CATEGORY 0020

TRAFFIC SIGNAL FACE 3-12 INCH VERTICAL
TRAFFIC SIGNAL FACE 4-12 INCH VERTICAL
BACKPLATES SIGNAL FACE 3 SECTION 12-INCH
BACKPLATES SIGNAL FACE 4 SECTION 12-INCH
PEDESTRIAN SIGNAL FACE 16-INCH
LED M ODULES 12-INCH RED BALL
LED M ODULES 12-INCH YELLOW BALL
LED M ODULES 12-INCH GREEN BALL
LED M ODULES 12-INCH RED ARROW
LED M ODULES 12-INCH YELLOW ARROW
LED M ODULES 12-INCH GREEN ARROW
LED M ODULES PEDESTRIAN COUNTDOWN TIMER 16-INCH

SIGNAL HEAD NO.	SIGNAL BASE NO.	658.0110	658.0115	658.0215	658.0220	658.0416	658.0600	658.0605	658.0610	658.0615	658.0620	658.0625	658.0635
		TRAFFIC SIGNAL FACE 3-12 INCH VERTICAL EACH	TRAFFIC SIGNAL FACE 4-12 INCH VERTICAL EACH	BACKPLATES SIGNAL FACE 3 SECTION 12-INCH EACH	BACKPLATES SIGNAL FACE 4 SECTION 12-INCH EACH	PEDESTRIAN SIGNAL FACE 16-INCH EACH	LED M ODULES 12-INCH RED BALL EACH	LED M ODULES 12-INCH YELLOW BALL EACH	LED M ODULES 12-INCH GREEN BALL EACH	LED M ODULES 12-INCH RED ARROW EACH	LED M ODULES 12-INCH YELLOW ARROW EACH	LED M ODULES 12-INCH GREEN ARROW EACH	LED M ODULES PEDESTRIAN COUNTDOWN TIMER 16-INCH EACH
1	SB15	1	--	1	--	--	1	1	1	--	--	--	--
2	SB12	1	--	1	--	--	1	1	1	--	--	--	--
3	SB12	1	--	1	--	--	1	1	1	--	--	--	--
4	SB11	1	--	1	--	--	1	1	1	--	--	--	--
5	SB16	1	--	1	--	--	1	1	1	--	--	--	--
6	SB16	1	--	1	--	--	1	1	1	--	--	--	--
7	SB15	--	1	--	1	--	--	--	--	1	2	1	--
8	SB16	--	1	--	1	--	--	--	--	1	2	1	--
9	SB19	1	--	1	--	--	1	1	1	--	--	--	--
10	SB14	1	--	1	--	--	--	--	--	1	1	1	--
11	SB14	1	--	1	--	--	1	1	1	--	--	--	--
12	SB14	1	--	1	--	--	1	1	1	--	--	--	--
13	SB15	--	--	--	--	1	--	--	--	--	--	--	1
14	SB18	--	--	--	--	1	--	--	--	--	--	--	1
15	SB19	--	--	--	--	1	--	--	--	--	--	--	1
16	SB20	--	--	--	--	1	--	--	--	--	--	--	1
17	SB13	--	--	--	--	1	--	--	--	--	--	--	1
18	SB14	--	--	--	--	1	--	--	--	--	--	--	1
19	SB8	1	--	1	--	--	1	1	1	--	--	--	--
20	SB4	1	--	1	--	--	1	1	1	--	--	--	--
21	SB4	1	--	1	--	--	1	1	1	--	--	--	--
22	SB1	--	1	--	1	--	--	--	--	1	2	1	--
23	SB4	--	1	--	1	--	--	--	--	1	2	1	--
24	SB1	1	--	1	--	--	1	1	1	--	--	--	--
25	SB10	1	--	1	--	--	1	1	1	--	--	--	--
26	SB10	1	--	1	--	--	1	1	1	--	--	--	--
27	SB6	1	--	1	--	--	1	1	1	--	--	--	--
28	SB2	1	--	1	--	--	--	--	--	1	1	1	--
29	SB2	--	1	--	1	--	1	1	1	--	--	1	--
30	SB2	1	--	1	--	--	1	1	1	--	--	--	--
31	SB9	--	--	--	--	1	--	--	--	--	--	--	1
32	SB2	--	--	--	--	1	--	--	--	--	--	--	1
33	SB1	--	--	--	--	1	--	--	--	--	--	--	1
34	SB5	--	--	--	--	1	--	--	--	--	--	--	1
35	SB6	--	--	--	--	1	--	--	--	--	--	--	1
36	SB7	--	--	--	--	1	--	--	--	--	--	--	1
TOTALS		19	5	19	5	12	18	18	18	6	10	7	12

3

SIGNAL MOUNTING HARDWARE	
LOCATION	658.5069.01 L.S.
STH 181 & CTH E	1
TOTAL	1

TEMPORARY TRAFFIC SIGNALS FOR INTERSECTIONS, STH 181 & CTH E WB RAMPS
TEMPORARY TRAFFIC SIGNALS FOR INTERSECTIONS, STH 181 & CTH E EB RAMPS
GENERATORS

LOCATION	661.0200.01 TEMPORARY TRAFFIC SIGNALS FOR INTERSECTIONS L.S.	661.0200.02 TEMPORARY TRAFFIC SIGNALS FOR INTERSECTIONS L.S.	661.0300 GENERATORS DAYS
STH 181 & CTH E WB RAMPS	1	--	2
STH 181 & CTH E EB RAMPS	--	1	2
TOTALS	1	1	4

REMOVE TRAFFIC SIGNALS, STH 181 & CTH E
REMOVE LOOP DETECTOR WIRE AND LEAD-IN CABLE, STH 181 & CTH E

LOCATION	SPV.0105.01 REMOVE TRAFFIC SIGNALS L.S.	SPV.0105.04 REMOVE LOOP DETECTOR WIRE AND LEAD-IN CABLE L.S.
STH 181 & CTH E	1	1
TOTALS	1	1

INTERSECTION OF STH 181 & CTH E
ALL ITEMS CATEGORY 0020

TRANSPORTING TRAFFIC SIGNAL MATERIALS, STH 181 & CTH E
TRANSPORT & INSTALL TRAFFIC SIGNAL CABINET MATERIALS, STH 181 & CTH E
TRANSPORT & INSTALL RADAR DETECTION SYSTEM, STH 181 & CTH E

LOCATION	SPV.0105.08 TRANSPORTING TRAFFIC SIGNAL MATERIALS L.S.	SPV.0105.15 TRANSPORT & INSTALL TRAFFIC SIGNAL CABINET MATERIALS L.S.	SPV.0105.16 TRANSPORT & INSTALL RADAR DECTION SYSTEM L.S.
STH 181 & CTH E	1	1	1
TOTALS	1	1	1

SUMMARY OF STATE FURNISHED MATERIALS - FOR INFORMATION ONLY

QUANTITY	UNIT	DESCRIPTION
1	LS	TRAFFIC SIGNAL CONTROLLER, CABINET AND SPLICE CABINET
4	EACH	POLES TYPE 9
2	EACH	POLES TYPE 12
4	EACH	MONOTUBE ARMS 30-FT
2	EACH	MONOTUBE ARMS 45-FT
1	LS	RADAR DETECTION SYSTEM

3

CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH

652.0225*** CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH L.F.		
FROM	TO	
EXT1	PB17	42
***TOTALS		42

*** ADDITIONAL QUANTITIES SHOWN ELSEWHERE

PULL BOXES STEEL 24X36 INCH
REMOVING PULL BOXES

			653.0135 PULL BOXES STEEL 24X36-INCH EACH	653.0905 REMOVING PULL BOXES EACH
PULL BOX NO.	STATION	OFFSET		
EX PB17	149+96.5	44.8 LT	1	--
PB17	150+38.1	42.6 LT	--	1
***TOTALS			1	1

* FINAL LOCATION TO BE DETERMINED BY THE ENGINEER IN THE FIELD

*** ADDITIONAL QUANTITIES SHOWN ELSEWHERE

3

STH 181 & W. FLORIST AVENUE

CONDUIT LOOP DETECTOR
LOOP DETECTOR LEAD IN CABLE
LOOP DETECTOR WIRE

LOOP NO.	HOME RUN PB	STATION	LOCATION	SIZE	NO. OF TURNS	SDD INSTALLATION REFERENCE	652.0800 CONDUIT LOOP DETECTOR L.F.	655.0700 LOOP DETECTOR LEAD IN CABLE L.F.	655.0800 LOOP DETECTOR WIRE L.F.
21	PB17	150+37.3	21.1 LT	6'x28'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)	88	426	274
42	PB14	146+39.7	98.4 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 2)	86	232	268
43	PB14	146+39.7	69.8 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 2)	86	232	268
44	PB14	146+50.5	98.2 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)	66	232	208
45	PB14	146+51.5	71.0 LT	6'x20'	3	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)	64	232	202
61	PB6	143+45.0	28.6 RT	6'x28'	4	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)	86	608	354
*** TOTALS							476	1962	1574

* STATION AND LOCATION IS TO FRONT CENTER OF DETECTION LOOP

** FINAL LOCATION TO BE DETERMINED BY THE ENGINEER IN THE FIELD

*** ADDITIONAL QUANTITIES SHOWN ELSEWHERE

REMOVE LOOP DETECTOR WIRE AND LEAD-IN CABLE, STH 181 & FLORIST AVENUE

SPV.0105.05 REMOVE LOOP DETECTOR WIRE AND LEAD-IN CABLE L.S.	
LOCATION	
STH 181 & FLORIST AVENUE	1
TOTAL	1

SHEET 1 OF 1

3

INSTALL FIBER OPTIC COMMUNICATIONS IN CABINET STH 181 & W. VILLARD AVENUE

LOCATION	SPV.0105.09
CB1(S40-1142)	1
TOTAL	1

*** PAY ITEM INCLUDES INSTALLATION OF BOTH CONTRACTOR FURNISHED AND STATE FURNISHED MATERIALS

SUMMARY OF STATE FURNISHED MATERIALS		
QUANTITY	UNIT	DESCRIPTION
410	LF	PATCH PANEL WITH FIBER OPTIC CABLE PIGTAIL 8-CT
1	EACH	IP ETHERNET SWITCH WITH SINGLE MODE FIBER PORTS
SUMMARY OF CONTRACTOR FURNISHED MATERIALS		
QUANTITY	UNIT	DESCRIPTION
2	LF	ST-ST SINGLE MODE FIBER OPTIC JUMPER 2-CT
3	EACH	CAT-5E CABLE 1-METER

STH 181 INTERCONNECT
ALL ITEMS CATEGORY 0020

INSTALL FIBER OPTIC COMMUNICATIONS IN CABINET STH 181 & FOND DU LAC AVENUE

LOCATION	SPV.0105.10
CB1(S40-1067)	1
TOTAL	1

*** PAY ITEM INCLUDES INSTALLATION OF BOTH CONTRACTOR FURNISHED AND STATE FURNISHED MATERIALS

SUMMARY OF STATE FURNISHED MATERIALS		
QUANTITY	UNIT	DESCRIPTION
170	LF	PATCH PANEL WITH FIBER OPTIC CABLE PIGTAIL 8-CT
1	EACH	IP ETHERNET SWITCH WITH SINGLE MODE FIBER PORTS
SUMMARY OF CONTRACTOR FURNISHED MATERIALS		
QUANTITY	UNIT	DESCRIPTION
2	LF	ST-ST SINGLE MODE FIBER OPTIC JUMPER 2-CT
3	EACH	CAT-5E CABLE 1-METER

3

INSTALL FIBER OPTIC COMMUNICATIONS IN CABINET STH 181 & CTHE (W. SILVER SPRING DRIVE)

LOCATION	SPV.0105.11
CB1(S40-1126)	1
TOTAL	1

*** PAY ITEM INCLUDES INSTALLATION OF BOTH CONTRACTOR FURNISHED AND STATE FURNISHED MATERIALS

SUMMARY OF STATE FURNISHED MATERIALS		
QUANTITY	UNIT	DESCRIPTION
140	LF	PATCH PANEL WITH FIBER OPTIC CABLE PIGTAIL 8-CT
1	EACH	IP ETHERNET SWITCH WITH SINGLE MODE FIBER PORTS
SUMMARY OF CONTRACTOR FURNISHED MATERIALS		
QUANTITY	UNIT	DESCRIPTION
2	LF	ST-ST SINGLE MODE FIBER OPTIC JUMPER 2-CT
3	EACH	CAT-5E CABLE 1-METER

CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH
CONDUIT REINFORCED THERMOSETTING RESIN 2-INCH
ELECTRICAL WIRE TRAFFIC SIGNALS 10 AWG
CONDUIT HDPE 1-DUCT 2-INCH
CONDUIT HDPE DIRECTIONAL BORE 1-DUCT 2-INCH

		652.0225***	652.0405	655.0515***	671.0112	671.0212
		CONDUIT RIGID	CONDUIT	ELECTRICAL WIRE	CONDUIT HDPE	CONDUIT HDPE
		NONMETALLIC	REINFORCED	TRAFFIC SIGNALS	CONDUIT HDPE	DIRECTIONAL BORE
		SCHEDULE 40	THERMOSETTING	10 AWG	1-DUCT 2-INCH	1-DUCT 2-INCH
		2-INCH	RESIN 2-INCH	10 AWG	1-DUCT 2-INCH	1-DUCT 2-INCH
FROM	TO	L.F.	L.F.	L.F.	L.F.	L.F.
PB15	I/C CV100	10	--	10	--	--
I/C CV100	I/C CV101	--	--	145	145	--
I/C CV101	PB1	15	--	15	--	--
I/C CV101	I/C PB100	--	--	65	--	65
I/C PB100	STA 96+25	--	--	60	60	--
STA 96+25	STA 98+50	--	--	225	--	225
STA 98+50	I/C CV102	--	--	385	385	--
I/C CV102	I/C CV103	--	350	--	--	--
I/C CV103	STA 114+75	--	--	890	890	--
STA 114+75	STA 115+75	--	--	100	--	100
STA 115+75	I/C PB101	--	--	340	340	--
I/C PB101	I/C PB102	--	--	50	50	--
I/C PB102	I/C CV104	--	--	125	125	--
I/C CV104	SC1 (S10-1126)	31	--	31	--	--
I/C CV105	I/C CV106	--	--	120	120	--
I/C CV106	CB1 (S40-1126)	25	--	25	--	--
I/C CV106	I/C PB103	--	--	75	75	--
I/C PB103	STA 126+25	--	--	340	340	--
STA 126+25	STA 127+35	--	--	110	--	110
STA 127+35	STA 132+75	--	--	540	540	--
STA 132+75	I/C CV107	--	--	125	--	125
I/C CV107	STA 139+35	--	--	535	535	--
STA 139+35	STA 140+25	--	--	90	--	90
STA 140+25	STA 143+00	--	--	275	275	--
STA 143+00	I/C CV108	--	--	275	--	275
I/C CV108	I/C PB104	--	--	60	--	60
I/C PB104	I/C CV18	--	--	170	--	170
TOTALS		81	350	5181	3880	1220

*** ADDITIONAL QUANTITIES SHOWN ELSEWHERE

PULL BOXES STEEL 24X42-INCH
COMMUNICATION VAULT TYPE 1

			653.0140***	673.0105
			PULL BOXES	COMMUNICATIONS
			STEEL	VAULT
			24X42-INCH	TYPE 1
NO.	STATION	LOCATION	EACH	EACH
I/C CV100	94+18	61' LT		1
I/C CV101	95+65	61' LT		1
I/C PB100	95+65	1' LT	1	
I/C CV102	102+36	9' LT		1
I/C CV103	105+86	7' LT		1
I/C PB101	119+30	9' LT	1	
I/C PB102	119+30	51' LT	1	
I/C CV104	120+36	59' LT		1
I/C CV105	122+72	59' LT		1
I/C CV106	122+85	82' LT		1
I/C PB103	122+85	9' LT	1	
I/C CV107	134+00	4' RT		1
I/C CV108	145+24	9' LT		1
I/C PB104	145+24	51' RT	1	
TOTALS			5	9

***ADDITIONAL QUANTITIES SHOWN ELSEWHERE
FINAL LOCATIONS TO BE DETERMINED BY ENGINEER

FIELD SYSTEM INTEGRATOR
ITS DOCUMENTATION
COMMUNICATIONS SYSTEM TESTING

	670.0100	670.0200	678.0500
	FIELD SYSTEM	ITS	COMMUNICATIONS
	INTEGRATOR	DOCUMENTATION	SYSTEM TESTING
LOCATION	L.S.	L.S.	L.S.
2140-13-70	1	1	1
TOTALS	1	1	1

FIBER SPICE ENCLOSURE
FIBER OPTIC SPLICE
FIBER OPTIC TERMINATION

	678.0200	678.0300	678.0300	
	FIBER SPLICE	FIBER OPTIC	FIBER OPTIC	
	ENCLOSURE	SPLICE	TERMINATION	
LOCATION	EACH	EACH	EACH	NOTES:
I/C CV101	1	4	6	2 PIGTAILS - (1)VILLARD & (1) FOND DU LAC
I/C CV106	1	8	4	
I/C CV18	--	36	2	EXISTING PIGTAIL AND SPLICE ENCLOSURE
UNDISTRIBUTED	1	36	--	FOR MAINLINE SPLICES
TOTALS	3	84	12	

MAINLINE SPLICES SHALL BE AS DIRECTED BY THE ENGINEER IN THE FIELD.

STH 181INTERCONNECT
ALL ITEMS CATEGORY 0020

INSTALL FIBER CABLE OUTDOOR PLANT 36-CT

678.0036		
INSTALL FIBER		
OPTIC CABLE		
OUTDOOR PLANT		
36-CT		
FROM	TO	L.F.
I/C CV101	I/C PB100	180
I/C PB100	I/C CV102	735
I/C CV102	I/C CV103	450
I/C CV103	I/C PB101	1395
I/C PB101	I/C PB102	80
I/C PB102	I/C CV104	190
I/C CV104	I/C CV105	240
I/C CV105	I/C CV106	220
I/C CV106	I/C PB103	140
I/C PB103	I/C CV107	1180
I/C CV107	I/C CV108	1275
I/C CV108	I/C PB104	125
I/C PB104	I/C CV18	285
TOTAL		6495

NOTE: ALL FIBER OPTIC CABLE WILL BE STATE FURNISHED

CONDUIT RIGID NONMETALLIC SCHEDULE 40 2 1/2-INCH

STREET	FROM	TO	CAT 60
			652.0230 LF
PROJECT ID 2140-13-70	--	--	7,225
PROJECT TOTAL			7,225

** ADDITIONAL QUANTITY SHOWN ELSEWHERE IN PLANS (STRUCTURE)

CONDUIT SPECIAL 2 1/2-INCH

STREET	FROM	TO	CAT 60
			652.0610 LF
STH 181	114+55	115+40	125
STH 181	126+50	127+20	150
PROJECT TOTAL			275

SANITARY SEWER

LOCATION	STATION	OFFSET	CAT 60	CAT 60	CAT 60
			SPV.0060.04 ADJUSTING SANITARY SEWER MANHOLES EACH	SPV.0060.05 INTERNAL SANITARY SEWER MANHOLE SEAL EACH	* 611.8120.S COVER PLATES TEMPORARY EACH
STH 181	93+04	51 RT	1	1	1
STH 181	93+05	25 LT	1	1	1
STH 181	93+37	25 LT	1	1	1
STH 181	95+20	24 LT	1	1	1
STH 181	97+38	24 LT	1	1	1
STH 181	98+78	50 RT	1	1	1
STH 181	109+35	52 RT	1	1	--
STH 181	109+36	51 LT	1	1	1
STH 181	114+57	51 RT	1	1	--
STH 181	115+22	51 LT	1	1	1
STH 181	116+95	51 LT	1	1	--
STH 181	123+10	54 RT	1	1	--
STH 181	124+15	53 LT	1	1	--
STH 181	124+19	53 RT	1	1	--
STH 181	126+78	53 RT	1	1	1
STH 181	126+86	53 LT	1	1	1
STH 181	133+30	53 RT	1	1	1
STH 181	133+32	53 LT	1	1	1
STH 181	139+88	54 RT	1	1	1
STH 181	143+28	54 RT	1	1	--
STH 181	143+61	51 LT	1	1	1
STH 181	146+50	50 LT	1	1	1
STH 181	146+52	54 RT	1	1	1
NW RAMP	105+81 B	7 LT	1	1	--
PROJECT TOTALS			24	24	16
* ADDITIONAL QUANTITIES SHOWN ELSEWHERE					

ADJUSTING WATER BOXES

LOCATION	STATION	OFFSET	CATEGORY 60
			SPV.0060.06 EACH
STH 181	89+93	40 RT	1
STH 181	92+78	39 LT	1
STH 181	92+94	36 RT	1
STH 181	92+95	37 LT	1
STH 181	93+29	27 RT	1
STH 181	93+85	37 RT	1
STH 181	97+05	40 RT	1
STH 181	97+06	45 LT	1
STH 181	97+13	77 RT	1
STH 181	97+16	76 RT	1
STH 181	97+18	73 RT	1
STH 181	101+41	43 RT	1
STH 181	101+44	43 RT	1
STH 181	101+45	43 RT	1
STH 181	105+59	43 RT	1
STH 181	107+65	38 RT	1
STH 181	107+68	43 LT	1
STH 181	109+41	60 LT	1
STH 181	109+66	46 LT	1
STH 181	111+56	47 RT	1
STH 181	114+87	45 LT	1
STH 181	114+90	43 LT	1
STH 181	114+91	43 RT	1
STH 181	115+10	61 LT	1
STH 181	115+30	40 RT	1
STH 181	118+43	46 RT	1
STH 181	118+48	43 RT	1
SW RAMP	104+08 E	23 RT	1
STH 181	101+37 D	25 RT	1
STH 181	123+46	39 LT	1
STH 181	123+50	43 LT	1
STH 181	123+88	37 RT	1
STH 181	123+93	44 LT	1
STH 181	126+93	59 RT	1
STH 181	126+93	64 RT	1
STH 181	126+93	59 LT	1
STH 181	126+96	62 LT	1
STH 181	132+94	43 LT	1
STH 181	132+99	43 LT	1
STH 181	133+35	61 RT	1
STH 181	133+36	30 RT	1
STH 181	133+41	60 LT	1
STH 181	133+68	33 RT	1
STH 181	133+72	36 RT	1
STH 181	139+55	37 RT	1
STH 181	139+97	60 LT	1
STH 181	140+00	63 LT	1
STH 181	143+67	60 LT	1
STH 181	143+69	63 LT	1
STH 181	146+08	35 RT	1
STH 181	146+13	29 RT	1
STH 181	146+11	43 LT	1
STH 181	146+44	60 LT	1
STH 181	146+44	27 RT	1
STH 181	147+02	43 LT	1
PROJECT TOTAL			55

ALL QUANTITIES ARE CATEGORY 10
UNLESS OTHERWISE NOTED

3

ADJUSTING TES MANHOLE COVERS

LOCATION		CAT 60	CAT 60	REMARKS
		SPV.0060.08 ADJUSTING TES MANHOLE COVERS EACH	*611.8120.S COVER PLATES TEMPORARY EACH	
MANHOLE 600	STA 87+35.7, 17.6' LT	1	1	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 601	STA 90+69.9, 18.8' LT	1	1	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 602	STA 93+13.2, 17.7' LT	1	1	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 603	STA 96+55.1, 18.0' LT	1	1	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 604	STA 98+46.6, 22.7' LT	1	1	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 605	STA 102+49.7, 23.3' LT	1	1	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 606	STA 108+82.2, 22.2' LT	1	1	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 607	STA 115+43.9, 23.2' LT	1	1	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 608	STA 119+82.9, 26.9' LT	1	--	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 609	STA 122+55.1, 28.3' LT	1	--	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 610	STA 127+05.9, 27.5' LT	1	1	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 611	STA 133+61.1, 27.5' LT	1	1	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 612	STA 140+08.4, 28.0' LT	1	1	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 613	STA 146+31.4, 35.9' LT	1	1	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 614	STA 146+85.9, 23.8' LT	1	1	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
MANHOLE 615	STA 103+09.3D, 14.8' LT	1	--	REMOVE CHIMNEY TO ROOF DECK, NEW COVER REQUIRED
PROJECT TOTAL		16	13	

* ADDITIONAL QUANTITIES SHOWN ELSEWHERE

3

4' DIAMETER TES MANHOLE

			CAT 60 SPV.0060.09 EACH
LOCATION	STATION	OFFSET	
SW RAMP	103+41.50 E	17.5 LT	1
NW RAMP	101+80.16 B	9.0 LT	1
PROJECT TOTAL			2

INSTALL CONDUIT INTO EXISTING ITEM

			CAT 60 652.0700.S EACH
LOCATION	STATION	OFFSET	
STH 181	118+82.88	27.3 LT	1
STH 181	122+55.13	28.3 LT	1
PROJECT TOTAL			2

4-DUCT CONDUIT, CEMENT ENCASED, 4-INCH RIGID NONMETALLIC CONDUIT DB-60

				CAT 60 SPV.0090.02 LF
STREET	FROM		TO	
SW RAMP	103+42 E	-	104+60 E	118
STH 181	119+86	-	122+12	260
NW RAMP	100+60 B	-	101+80 B	140
PROJECT TOTAL				518

ALL QUANTITIES ARE CATEGORY 10
UNLESS OTHERWISE NOTED

R/W PROJECT NUMBER	2140-13-20	SHEET NUMBER	4.1	TOTAL SHEETS	7
FEDERAL PROJECT NUMBER					
PLAT OF RIGHT-OF-WAY REQUIRED FOR GRANTOSA DRIVE TO FLORIST AVENUE					
STH 181/N. 76TH ST.			MILWAUKEE COUNTY		
CONSTRUCTION PROJECT NUMBER			2140-13-70		

CONVENTIONAL ABBREVIATIONS	
ACCESS POINT/ DRIVEWAY CONNECTION	AP
ACCESS RIGHTS	AR
ACRES	AC.
AND OTHERS	ET.AL.
CENTERLINE	C/L
CERTIFIED SURVEY MAP	CSM
CORNER	COR.
DOCUMENT	DOC.
EASEMENT	EASE.
HIGHWAY EASEMENT	H.E.
LAND CONTRACT	LC
MONUMENT	MON.
PAGE	P.
PERMANENT LIMITED EASEMENT	PLE
PROPERTY LINE	PL
RECORDED AS	(100')
REFERENCE LINE	R/L
RELEASE OF RIGHTS	ROR
REMAINING	REM.
RIGHT-OF-WAY	R/W
SECTION	SEC.
STATION	STA.
TEMPORARY LIMITED EASEMENT	TLE
VOLUME	V.
CURVE DATA	
LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE OR DELTA	DELTA
LENGTH OF CURVE	L
TANGENT	TAN
CONVENTIONAL SYMBOLS	
FOUND IRON PIPE/PIN	IF (IF UNLESS NOTED)
R/W MONUMENT	• (SET)
R/W STANDARD	Δ (SET)
SIGN	ISIGN
SECTION CORNER MONUMENT	•
SECTION CORNER SYMBOL	•
FEE (HATCH VARIES)	—
TEMPORARY LIMITED EASEMENT	—
PERMANENT LIMITED EASEMENT	—
R/W BOUNDARY POINT	•
PARCEL NUMBER	102
UTILITY PARCEL NUMBER	92
SIGN NUMBER (OFF PREMISE)	21-1
BUILDING	—
PROPOSED R/W LINE	—
EXISTING H.E. LINE	—
PROPERTY LINE	—
LOT & TIE LINES	—
SLOPE INTERCEPTS	—
CORPORATE LIMITS	—
ACCESS RESTRICTED (BY PREVIOUS ACQUISITION/CONTROL)	—
ACCESS RESTRICTED (BY ACQUISITION)	—
NO ACCESS (BY STATUTORY AUTHORITY)	—
SECTION LINE	—
QUARTER LINE	—
SIXTEENTH LINE	—
EXISTING CENTERLINE	—
PROPOSED REFERENCE LINE	—
PARALLEL OFFSET	—
CONVENTIONAL UTILITY SYMBOLS	
WATER	W
GAS	G
TELEPHONE	T
OVERHEAD	OH
TRANSMISSION LINES	—
ELECTRIC	E
CABLE TELEVISION	TV
FIBER OPTIC	FO
SANITARY SEWER	SAN
STORM SEWER	SS
NON COMPENSABLE	—
COMPENSABLE	—
POWER POLE	—
TELEPHONE POLE	—
TELEPHONE PEDESTAL	—
ELECTRIC TOWER	—

END RELOCATION ORDER
N01°04'38"E, 62.24" FROM THE
E 1/4 COR. OF SECTION 28-T8N-R21E

BEGIN RELOCATION ORDER
S00°26'44"W, 616.94' FROM THE
E 1/4 COR. OF SECTION 33-T8N-R21E

T-8-N
T-7-N

LAYOUT
SCALE 0 1 MI.

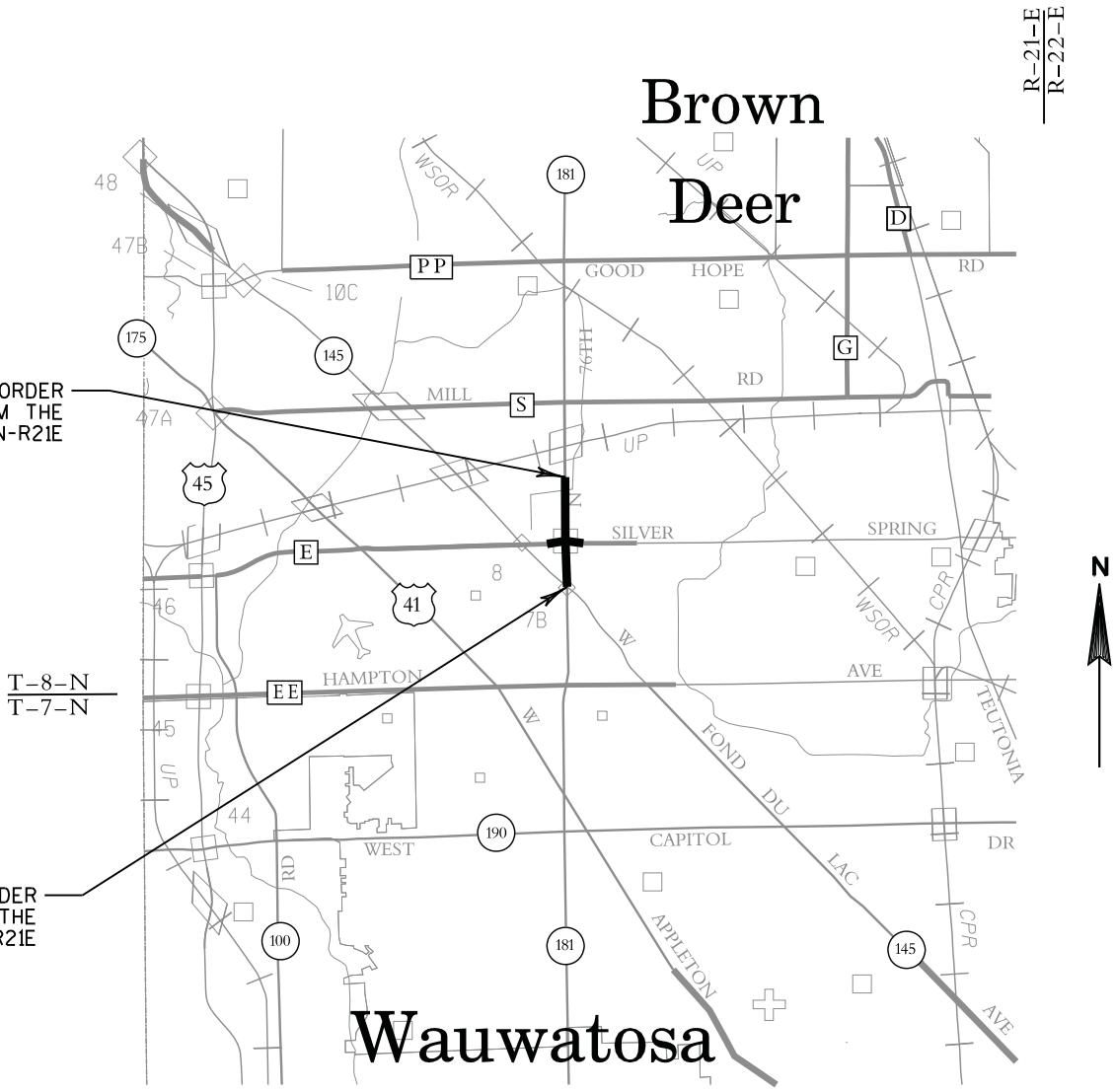
TOTAL NET LENGTH OF CENTERLINE = 1.136 MI.

NOTES

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES, MILWAUKEE COUNTY, NAD 83 (2007) IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER SURVEYS OF PUBLIC RECORD.



emcs inc
PREPARED BY EMCS, INC.



Kevin C. Boyer
KEVIN C. BOYER, RLS - 2675
DATE: 5/12/2014

REVISION DATE
10/01/2014 (NC)
5/18/2015 (NC)
10/14/2015 (NC)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
APPROVED FOR THE DEPARTMENT
DATE: 6-5-14
(Signature)

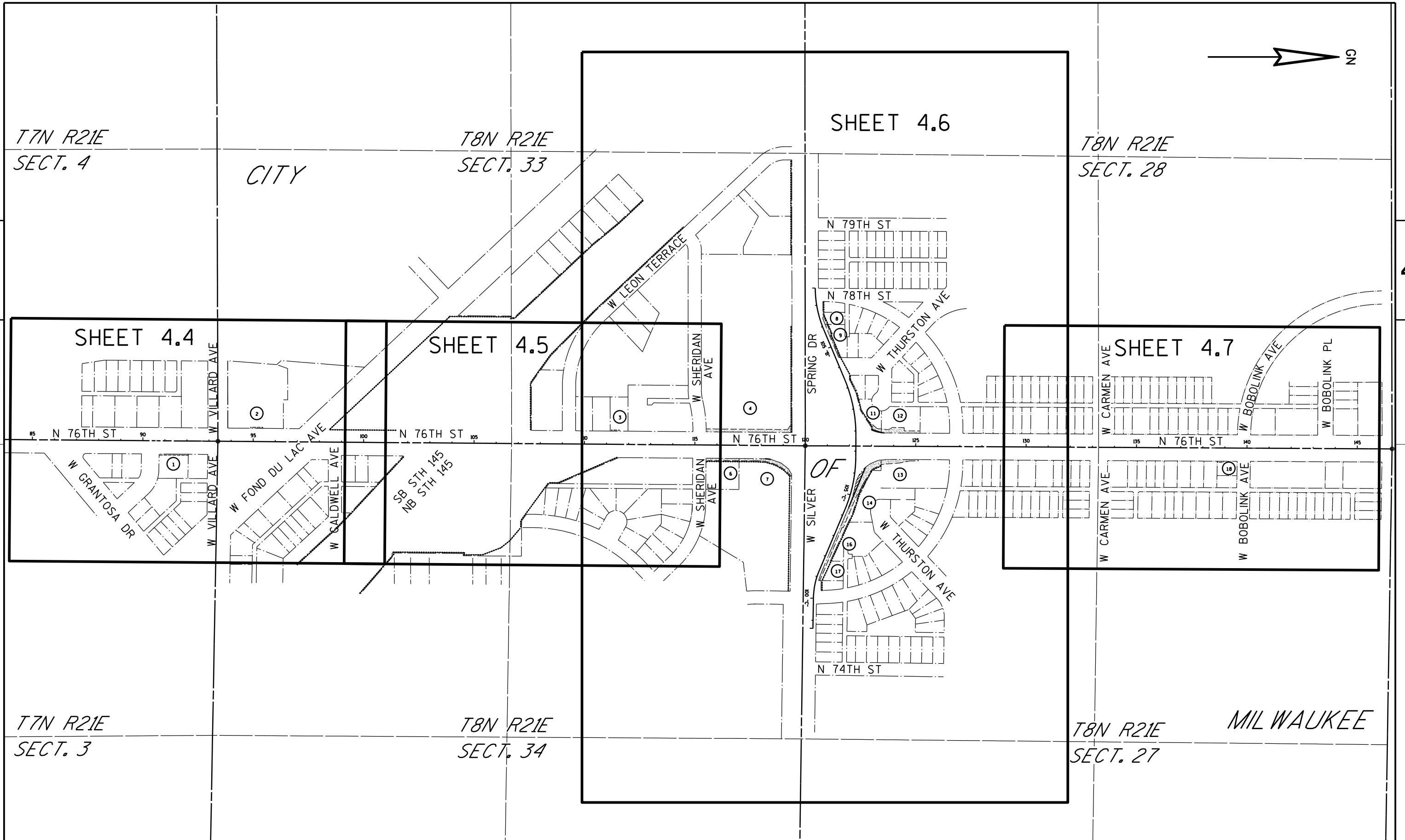
E

SCHEDULE OF LANDS & INTERESTS REQUIRED

OWNER'S NAMES ARE SHOWN FOR REFERENCE
PURPOSED ONLY AND ARE SUBJECT TO CHANGE
PRIOR TO THE TRANSFER OF LAND INTERESTS
TO THE DEPARTMENT.

AREAS SHOWN IN THE TOTAL ACRES COLUMN MAY BE APPROXIMATE AND ARE DERIVED FROM TAX ROLLS OR OTHER APPROXIMATE SOURCES AND MAY NOT INCLUDE LANDS OF THE OWNER WHICH ARE NOT CONTIGUOUS TO THE AREA ACQUIRED. OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERSTS TO THE DEPARTMENT.							
PARCEL NUMBER	SHEET NUMBER	OWNERS	INTEREST REQUIRED	R/W ACRES REQUIRED			T.L.E. ACRES
				NEW	EXISTING	TOTAL	
1	4.4	GAVIN PETRO LLC, A WISCONSIN LIMITED LIABILITY COMPANY	TLE	---	---	---	0.015
2	4.4	ALDI INC, A WISCONSIN CORPORATION	TLE	---	---	---	0.006
3	4.5	SOLOMON HER	TLE	---	---	---	0.004
4(3)	4.6	CITY OF MILWAUKEE	TLE	---	---	---	0.122
6	4.6	MARINA D. KOLCHINSKY	TLE	---	---	---	0.036
7	4.6	SPRING PARK APARTMENTS, LLC, A WISCONSIN LIMITED LIABILITY COMPANY	FEE/TLE	0.001	---	0.001	0.071
8	4.6	HENRY L. COOKSEY AND SHIRLEY A. COOKSEY	TLE	---	---	---	0.007
9	4.6	CITY OF MILWAUKEE (HOUSING AUTHORITY OF THE CITY OF MILWAUKEE-LESSEE)	TLE	---	---	---	0.021
11	4.6	PMG HOLDINGS, INC, A DELAWARE COMPANY	FEE/TLE	0.004	---	0.004	0.022
12	4.6	EYAD W. KAID	FEE/TLE	0.001	---	0.001	0.067
13	4.6	SILVER SPRING ROAD PROPERTIES, LLC, A WISCONSIN LIMITED LIABILITY COMPANY (SIDDIQUE, INC-LESSEE)	TLE	---	---	---	0.053
14(2)	4.6	HAYWOOD INVESTMENTS GROUP, LLC	TLE	---	---	---	0.016
16(2)	4.6	STATE OF WISCONSIN	FEE/TLE	0.032	---	0.032	0.179
17(2)	4.6	TEI, LLC (TCF NATIONAL BANK-LESSEE)	TLE	---	---	---	0.016
18	4.7	CHANG YANG AND PANG XIONG YANG	TLE	---	---	---	0.003
100(4)	4.6	CITY OF MILWAUKEE (WATER)	RELEASE OF RIGHTS	---	---	---	---
101(4)	4.6	CITY OF MILWAUKEE (SEWER)	RELEASE OF RIGHTS	---	---	---	---
102(4)	4.4, 4.5, 4.6	WE ENERGIES (ELECTRIC)	RELEASE OF RIGHTS	---	---	---	---
103(4)	4.6	WE ENERGIES (GAS)	RELEASE OF RIGHTS	---	---	---	---
104(4)	4.6	AT&T WISCONSIN	RELEASE OF RIGHTS	---	---	---	---

REVISION DATE 10/01/2014 5/18/2015 10/14/2015	DATE 05/09/2014	NO SCALE	HWY: STH 181	STATE R/W PROJECT NUMBER 2140-13-20	PLAT SHEET 4.2	E
			COUNTY: MILWAUKEE	CONSTRUCTION PROJECT NUMBER 2140-13-70	PS&E SHEET	



REVISION DATE 10/01/2014 (NC) 5/18/2015 (NC) 10/14/2015 (NC)	DATE 05/09/2014	NO SCALE	HWY: STH 181 COUNTY: MILWAUKEE	STATE R/W PROJECT NUMBER 2140-13-20 CONSTRUCTION PROJECT NUMBER 2140-13-70	PLAT SHEET 4.3 PS&E SHEET
---	-----------------	----------	-----------------------------------	---	------------------------------

ALL TLES SHOWN ON THIS SHEET ARE FOR SLOPE GRADING

FOR THE LATEST ACCESS/DRIVEWAY INFORMATION CONTACT THE PLANNING DEPARTMENT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN WAUKESHA

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES, MILWAUKEE COUNTY, NAD 83(2007) IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

TLE STATION AND OFFSET TABLE		
POINT NO.	STATION	OFFSET
TLE100	90+74.53	60.00
TLE101	92+06.53	60.00
TLE102	92+06.48	65.00
TLE103	90+74.47	65.00
TLE104	94+87.50	-60.00
TLE105	94+87.50	-65.00
TLE106	95+42.50	-65.00
TLE107	95+42.50	-60.00

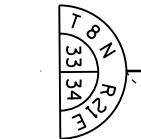
UTILITY INTERESTS REQUIRED		
UTILITY NUMBER	OWNER(S)	INTEREST REQUIRED
102	WE ENERGIES (ELECTRIC)	RELEASE OF RIGHTS

102 WE ENERGIES (ELECTRIC)
DOC. 1668822 - PAR. 1

CITY

BEGIN PROJECT
STA 87+23.21
Y=325823.734
X=580190.003

CAST IRON PLUG
W/CROSS
Y=323,783.093
X=580,173.709



HIGHWAY	BASIS OF EXISTING R/W	R/W WIDTH	YEAR
N. 76TH ST.	RW PLAT T0352 (1)	120'	1953
N. 76TH ST.	RW PLAT F 027-1 (3)	VARIES	1963
W. FOND DU LAC AVE.	RW PLAT F 027-1 (3)	VARIES	1963
N. 76TH ST.	CSM 1086	120'	1969
N. 76TH ST.	CSM 6265	120'	1996
W. FOND DU LAC AVE.	CSM 6265	93'	1996
W. WILLARD AVE.	CSM 6265	90'	1996
N. 76TH ST.	LONGWOOD PARKSITES NO. 4	120'	1954
N. 76TH ST.	FONTOSA HIGHLANDS NO. 2	120'	1929
N. 76TH ST.	FONTOSA SUBDIVISION	120'	1928

NOTES:
ALIGNMENT ALONG N 76TH STREET IS COINCIDENT WITH SECTION LINE.

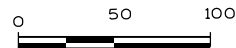
PREVIOUS ACCESS CONTROL BY PROJECT NUMBER F027-1 (13)

REVISION DATE
10/01/2014 (NC)
5/18/2015 (NC)
10/14/2015 (NC)

DATE 05/09/2014

GRID FACTOR: 1.0000

SCALE, FEET



HWY: STH 181

COUNTY: MILWAUKEE

STATE R/W PROJECT NUMBER 2140-13-20

CONSTRUCTION PROJECT NUMBER 2140-13-70

PLAT SHEET 4.4

PS&E SHEET

E

ALL TLES SHOWN ON THIS SHEET ARE FOR SLOPE GRADING

FOR THE LATEST ACCESS/DRIVEWAY INFORMATION CONTACT
THE PLANNING DEPARTMENT OF THE WISCONSIN DEPARTMENT
OF TRANSPORTATION OFFICE IN WAUKESHA

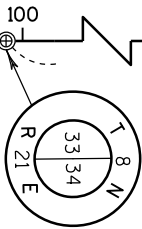
POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY
COORDINATES, MILWAUKEE COUNTY, NAD 83(2007) IN U.S.
SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES,
GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES
MAY BE USED AS GROUND DISTANCES.

TLE STATION AND OFFSET TABLE		
POINT NO.	STATION	OFFSET
TLE150	III+21.50	-60.00
TLE151	III+21.50	-65.00
TLE152	III+57.50	-65.00
TLE153	III+57.50	-60.00

UTILITY INTERESTS REQUIRED		
UTILITY NUMBER	OWNER(S)	INTEREST REQUIRED
102	WE ENERGIES (ELECTRIC)	RELEASE OF RIGHTS

(102) WE ENERGIES (ELECTRIC)
DOC. 3251844 - PAR. 3

R SHOWN IS APPROXIMATE LOCATION
AND SHOWN FOR REFERENCE ONLY



CONC. MON.
W/BRASS CAP
Y=326,440.655
X=580,194.929

HIGHWAY	BASIS OF EXISTING R/W	R/W WIDTH	YEAR
N. 76TH ST.	RW PLAT T 0352 (1)	120'	1953
N. 76TH ST.	RW PLAT F 027-1 (3)	VARIES	1963
N. 76TH ST.	SILVER SPRING HEIGHTS ADDITION NO. 1	120'	1954
W. LEON TERRACE	SILVER SPRING HEIGHTS ADDITION NO. 1	60'	1954
W. SHERIDAN AVE.	SILVER SPRING HEIGHTS ADDITION NO. 1	60'	1954
N. 76TH ST.	CHEVI-PARK SUBDIVISION	120'	1954
W. SHERIDAN AVE.	CHEVI-PARK SUBDIVISION	60'	1954
N. 76TH ST.	H.J. GROESCHEL SUBDIVISION	120'	1958
W. SHERIDAN AVE.	H.J. GROESCHEL SUBDIVISION	60'	1958

NOTES:
ALIGNMENT ALONG N 76TH STREET IS COINCIDENT WITH
SECTION LINE.

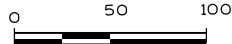
PREVIOUS ACCESS CONTROL BY PROJECT NUMBER F027-1 (13)

REVISION DATE
10/01/2014 (NC)
5/18/2015 (NC)
10/14/2015 (NC)

DATE 05/09/2014

GRID FACTOR: 1.0000

SCALE, FEET



HWY: STH 181

COUNTY: MILWAUKEE

STATE R/W PROJECT NUMBER 2140-13-20

CONSTRUCTION PROJECT NUMBER 2140-13-70

PLAT SHEET 4.5

PS&E SHEET

E

ALL TLES SHOWN ON THIS SHEET ARE FOR SLOPE GRADING

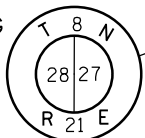
FOR THE LATEST ACCESS/DRIVEWAY INFORMATION CONTACT THE PLANNING DEPARTMENT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN WAUKESHA

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES, MILWAUKEE COUNTY, NAD 83(2007) IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RAMP B
CURVE 1 DATA
PI = 106+82.92
Y = 329,145.890
X = 579,599.089
T = 97.68
L = 192.78
R = 484.98
DELTA = 22°46'32" RT
D = 11°48'51"

RAMP B
CURVE 2 DATA
PI = 102+10.82
Y = 329,330.414
X = 580,037.510
T = 131.23
L = 258.89
R = 641.46
DELTA = 23°07'26" LT
D = 08°55'56"

CAST IRON PLUG
W/CROSS
Y=331,757.633
X=580,229.449



RAMP C
CURVE 3 DATA
PI = 105+54.48
Y = 329,328.586
X = 580,388.573
T = 123.77
L = 244.34
R = 622.00
DELTA = 22°30'28" LT
D = 09°12'42"

RAMP C
CURVE 4 DATA
PI = 100.64.04
Y = 329,137.872
X = 580,842.125
T = 64.06
L = 126.54
R = 329.19
DELTA = 22°01'25" RT
D = 17°24'18"

RIGHT OF WAY STATION AND OFFSET TABLE		
POINT NO.	STATION	OFFSET
PRW300	122+99.31	-76.41'
PRW301	123+34.44	-64.88'
PRW302	123+58.02	-60.00'
PRW303	106+30.02 "C"	45.75'
PRW304	104+43.64 "C"	12.00'
PRW305	118+44.49	62.68'
PRW306	118+17.52	60.00'

SIGN NO.	SIGN OWNER
11-1	CLEAR CHANNEL

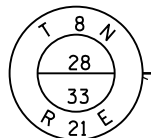
TLE STATION AND OFFSET TABLE		
POINT NO.	STATION	OFFSET
TLE200	115+50.66	-73.00'
TLE201	119+20.02	-73.00'
TLE202	119+30.02	-90.00'
TLE203	119+39.22	-90.00'
TLE204	105+50.00 "B"	23.00'
TLE205	105+50.00 "B"	18.00'
TLE206	104+40.17 "B"	18.00'
TLE207	122+73.54	-123.66'
TLE208	123+25.00	-80.00'
TLE209	123+77.00	-75.00'
TLE210	123+94.00	-85.00'
TLE211	124+47.73	-70.00'
TLE212	124+47.73	-85.00'
TLE213	125+19.51	-70.00'
TLE214	125+12.06	66.00'
TLE215	124+73.00	66.00'
TLE216	124+25.94	76.00'
TLE217	123+50.00	82.00'
TLE218	106+24.58 "C"	75.94'
TLE219	105+25.00 "C"	45.00'
TLE220	105+05.51 "C"	29.21'
TLE221	103+50.00 "C"	25.00'
TLE222	103+50.00 "C"	20.00'
TLE223	100+85.68 "C"	17.61'
TLE224	119+39.18	140.00'
TLE225	117+80.00	70.00'
TLE226	115+60.00	70.00'
TLE227	115+50.80	18.22'
TLE228	106+52.66 "B"	-60.00'
TLE229	125+19.48	-60.00'
TLE230	125+12.06	60.00'
TLE231	100+84.07 "C"	11.96'

HIGHWAY	BASIS OF EXISTING R/W	R/W WIDTH	YEAR
N. 76TH ST.	RW PLAT US T0352 (1)	VARIES	1953
W. SILVER SPRING DR.	RW PLAT US 0822 (4)	VARIES	1957
N. 77TH ST.	RW PLAT US 0822 (4)	80'	1957
N. 76TH ST.	RW PLAT US 0822 (4)	VARIES	1957
N. 77TH ST.	CSM 1247	80'	1970
W. SHERIDAN AVE.	CSM 1782	60'	1972
N. 76TH ST.	CSM 1782	120'	1972
N. 74TH ST.	CSM 1782	60'	1972
W. SILVER SPRING DR.	CSM 1782	140'	1972
W. SILVER SPRING DR.	CSM 1160	120'	1969
N. 76TH ST.	GRAN-TOSA HEIGHTS	VARIES	1927
THURSTON CIR.	GRAN-TOSA HEIGHTS	60'	1927
W. THURSTON AVE.	GRAN-TOSA HEIGHTS	100'	1927
N. 78TH ST.	GRAN-TOSA HEIGHTS	60'	1927
N. 79TH ST.	GRAN-TOSA HEIGHTS	60'	1927
N. 76TH ST.	PRINCETON GARDENS	VARIES	1928
THURSTON CIR.	PRINCETON GARDENS	60'	1928
W. THURSTON AVE.	PRINCETON GARDENS	100'	1928

UTILITY INTERESTS REQUIRED

UTILITY NUMBER	OWNER(S)	INTEREST REQUIRED
100	CITY OF MILWAUKEE (WATER)	RELEASE OF RIGHTS
101	CITY OF MILWAUKEE (SEWER)	RELEASE OF RIGHTS
102	WE ENERGIES (ELECTRIC)	RELEASE OF RIGHTS
103	WE ENERGIES (GAS)	RELEASE OF RIGHTS
104	AT&T WISCONSIN (COMMUNICATIONS)	RELEASE OF RIGHTS

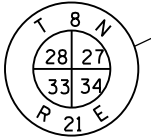
CONC. MON.
W/BRASS CAP
Y=329,098.122
X=577,566.783



TLE COURSE TABLE		
COURSE	BEARING	DISTANCE
TLE200-TLE201	N 0°26'44" E	369.36'
TLE201-TLE202	N 59°05'20" W	19.72'
TLE202-TLE203	N 0°26'44" E	9.20'
TLE228-TLE204	N 67°10'28" E	99.88'
TLE204-TLE205	S 22°49'32" E	5.00'
TLE205-TLE206	N 67°10'28" E	109.83'
TLE207-TLE208	N 40°36'28" E	67.48'
TLE208-TLE209	N 5°47'27" E	52.24'
TLE209-TLE210	N 30°10'02" W	19.72'
TLE210-TLE211	N 0°17'54" E	25.00'
TLE211-TLE212	N 54°02'40" E	18.60'
TLE212-TLE213	N 0°17'54" E	89.51'
TLE213-TLE229	S 89°29'33" E	10.00'
TLE230-TLE214	S 89°42'06" E	6.00'

TLE COURSE TABLE CONT'		
COURSE	BEARING	DISTANCE
TLE214-TLE215	S 0°17'54" W	39.06'
TLE215-TLE216	S 11°41'52" E	48.11'
TLE216-TLE217	S 4°13'09" E	76.17'
TLE217-TLE218	S 25°13'27" E	52.42'
TLE218-TLE219	S 64°41'16" E	113.42'
TLE219-TLE220	S 37°35'23" E	26.00'
TLE220-TLE221	S 67°22'14" E	158.83'
TLE221-TLE222	S 22°48'22" W	5.00'
TLE222-TLE223	S 67°11'38" E	262.04'
TLE223-TLE231	S 0°17'54" W	5.85'
TLE224-TLE225	S 24°11'02" W	LCH= 173.89' R=193.05'
TLE225-TLE226	S 0°26'44" W	220.00'
TLE226-TLE227	S 50°11'38" E	14.51'

CONC. MON.
W/ALUMN. CAP
Y=329,100.426
X=580,215.609



- 100 CITY OF MILWAUKEE (WATER)
DOC. 4484021 - PAR. 12
NO EASEMENT OF RECORD - PAR. 16,17
- 101 CITY OF MILWAUKEE (SEWER)
DOC. 4674405 - PAR. 6,7
DOC. 4165736 - PAR. 12
DOC. 4413083 - PAR. 13
- 102 WE ENERGIES (ELECTRIC)
DOC. 3088620 - PAR. 4
DOC. 4760010 - PAR. 7
NO EASEMENT OF RECORD - PAR. 6,7,12
- 103 WE ENERGIES (GAS)
DOC. 4692022 - PAR. 6,7
DOC. 4768889 - PAR. 6,7
NO EASEMENT OF RECORD - PAR. 11,12
- 104 AT&T WISCONSIN (COMMUNICATIONS)
NO EASEMENT OF RECORD - PAR. 4,7

NOTES:
ALIGNMENT ALONG N 76TH STREET IS COINCIDENT WITH SECTION LINE.

FOR STREET AND ALLEY VACATIONS, REFER TO ADOPTED RESOLUTIONS: 4201791, 4183570, 4435041, 5021190, 4412175, 4482903, 4476844 & 4661867.

PREVIOUS ACCESS CONTROL BY PROJECT NUMBER US 0822 (4), CSM 1160 & CSM 1782

REVISION DATE
10/01/2014
5/18/2015
10/14/2015

DATE 05/09/2014

GRID FACTOR: 1.0000

SCALE, FEET

0 100 200

HWY: STH 181

COUNTY: MILWAUKEE

STATE R/W PROJECT NUMBER 2140-13-20

CONSTRUCTION PROJECT NUMBER 2140-13-70

PLAT SHEET 4.6

PS&E SHEET

E

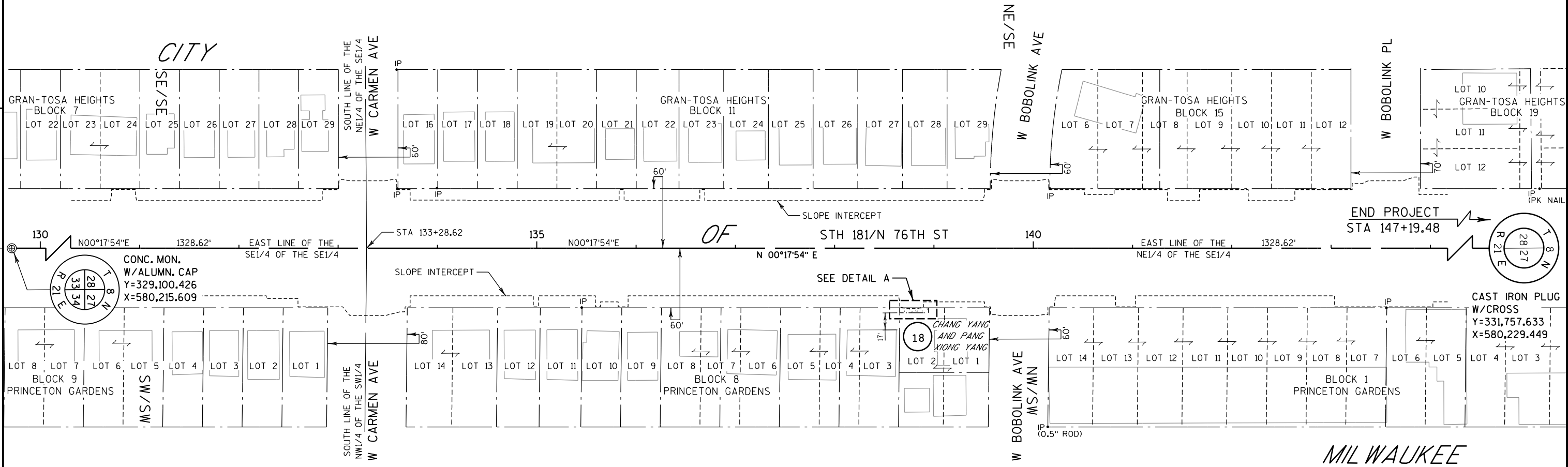
ALL TLES SHOWN ON THIS SHEET ARE FOR SLOPE GRADING

FOR THE LATEST ACCESS/DRIVEWAY INFORMATION CONTACT THE PLANNING DEPARTMENT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN WAUKESHA

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES, MILWAUKEE COUNTY, NAD 83(2007) IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

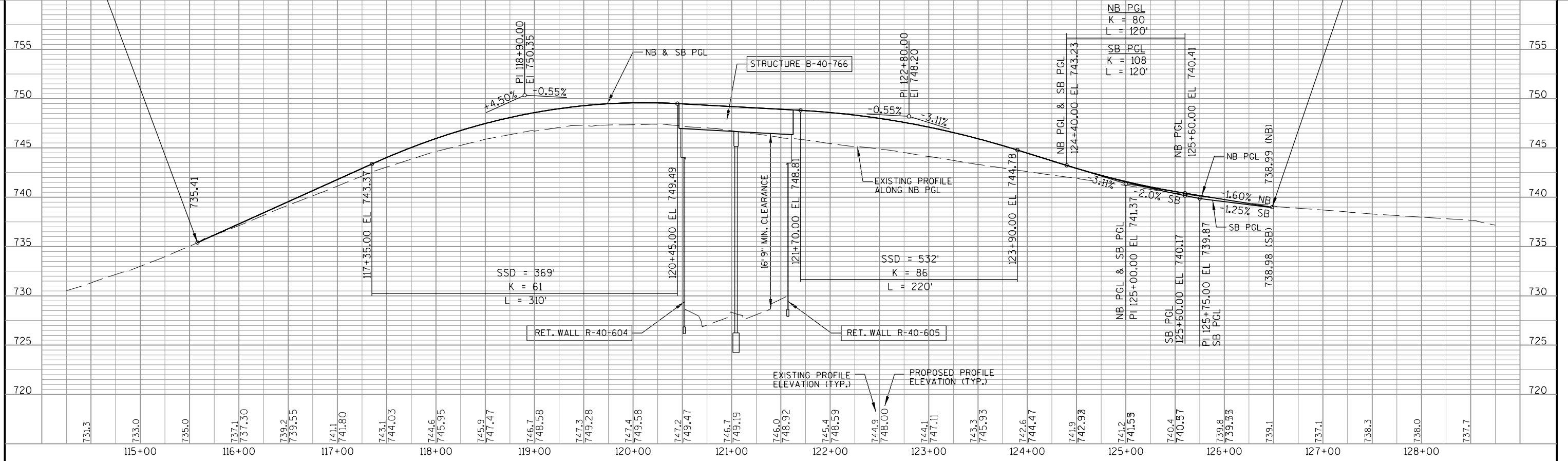
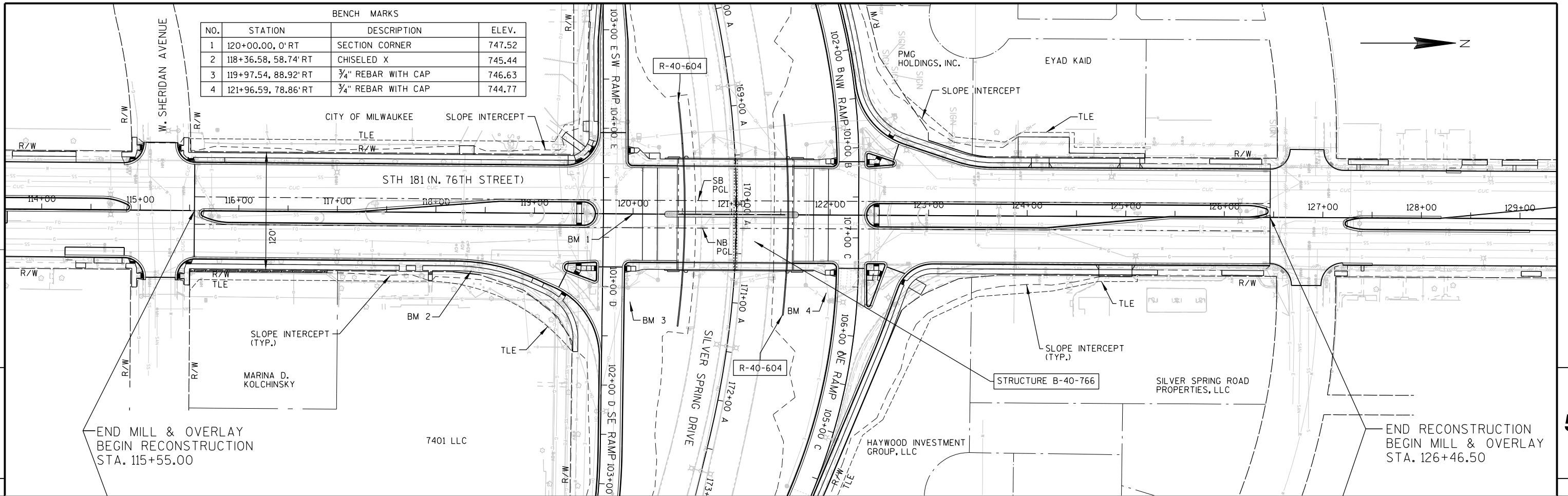
HIGHWAY	BASIS OF EXISTING R/W	R/W WIDTH	YEAR
N. 76TH ST.	RW PLAT T0352 (J)	120'	1953
N. 76TH ST.	GRAN-TOSA HEIGHTS	VARIES	1927
CARMEN AVE.	GRAN-TOSA HEIGHTS	60'	1927
BOBOLINK AVE.	GRAN-TOSA HEIGHTS	60'	1927
W. BOBOLINK PL.	GRAN-TOSA HEIGHTS	70'	1927
N. 76TH ST.	PRINCETON GARDENS	VARIES	1928
CARMEN AVE.	PRINCETON GARDENS	80'	1928
BOBOLINK AVE.	PRINCETON GARDENS	60'	1928

POINT NO.	STATION	OFFSET
TLE350	138+65.57	60.00
TLE351	138+94.50	60.00
TLE352	138+94.50	65.00
TLE353	138+65.57	65.00

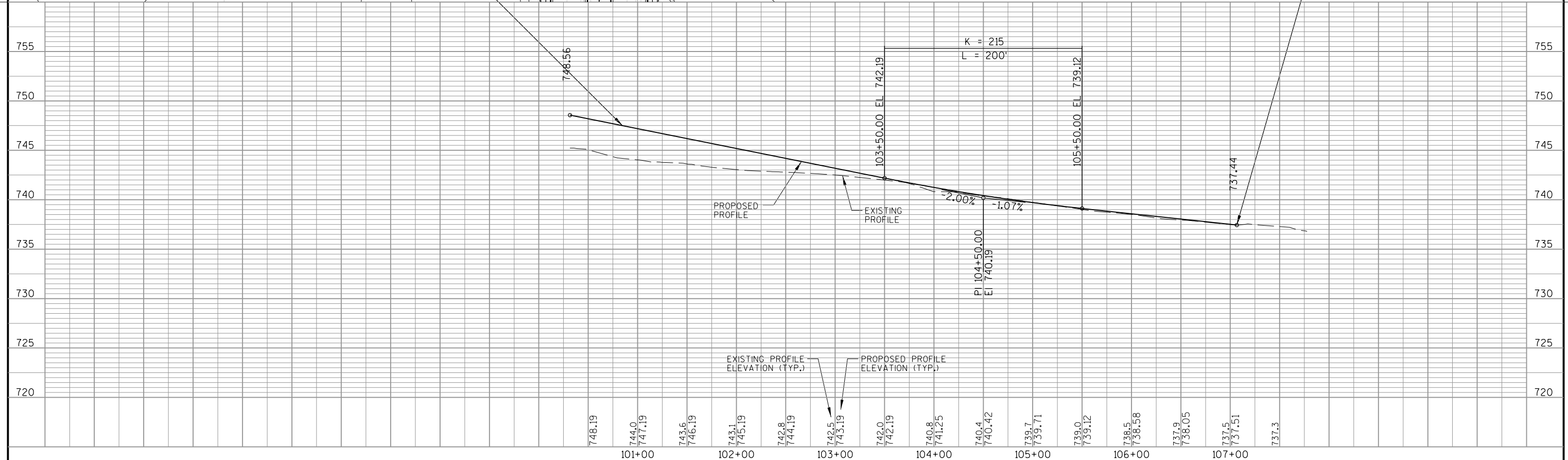
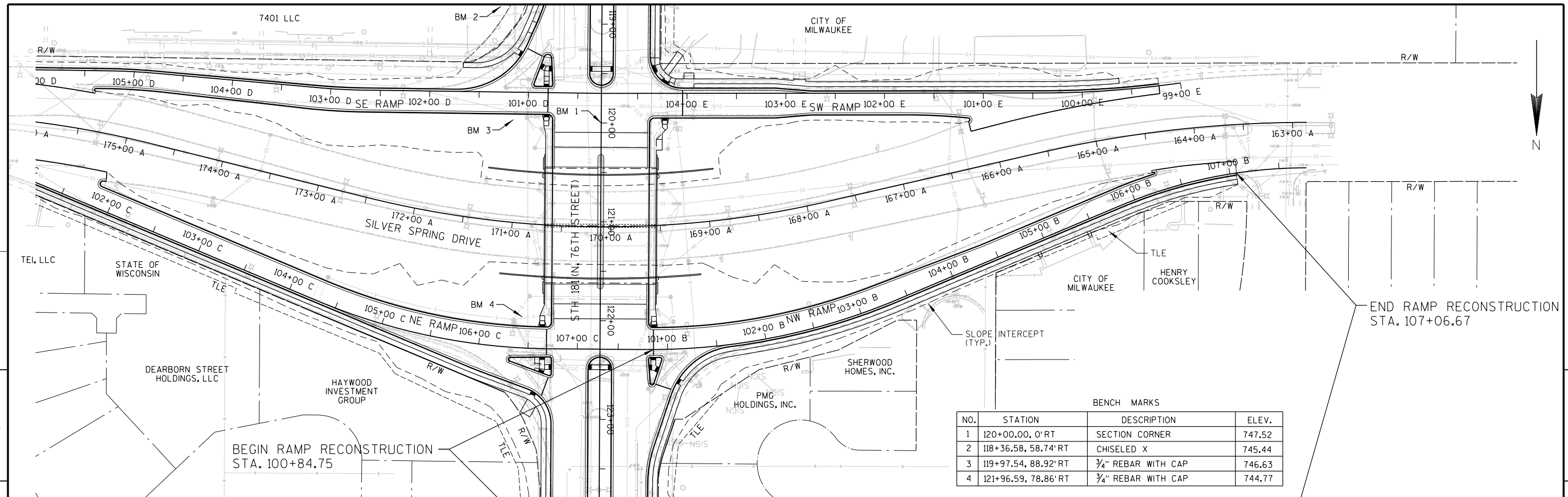


NOTES:
ALIGNMENT ALONG N 76TH STREET IS COINCIDENT WITH SECTION LINE.

REVISION DATE 10/01/2014 (NC) 5/18/2015 (NC) 10/14/2015 (NC)	DATE 05/09/2014	SCALE, FEET 0 50 100	HWY: STH 181	STATE R/W PROJECT NUMBER 2140-13-20	PLAT SHEET 4.7
	GRID FACTOR: 1.0000		COUNTY: MILWAUKEE	CONSTRUCTION PROJECT NUMBER 2140-13-70	PS&E SHEET

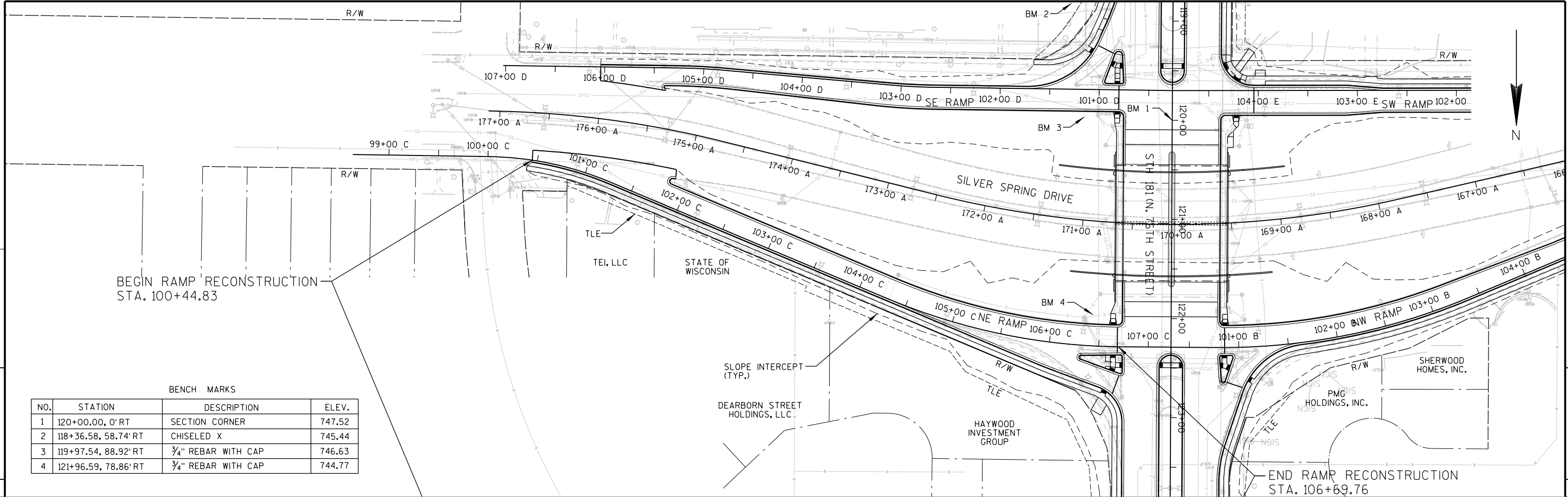


PROJECT NO: 2140-13-70	HWY: STH 181	COUNTY: MILWAUKEE	PLAN AND PROFILE - STH 181	SHEET	5
------------------------	--------------	-------------------	----------------------------	-------	---



5

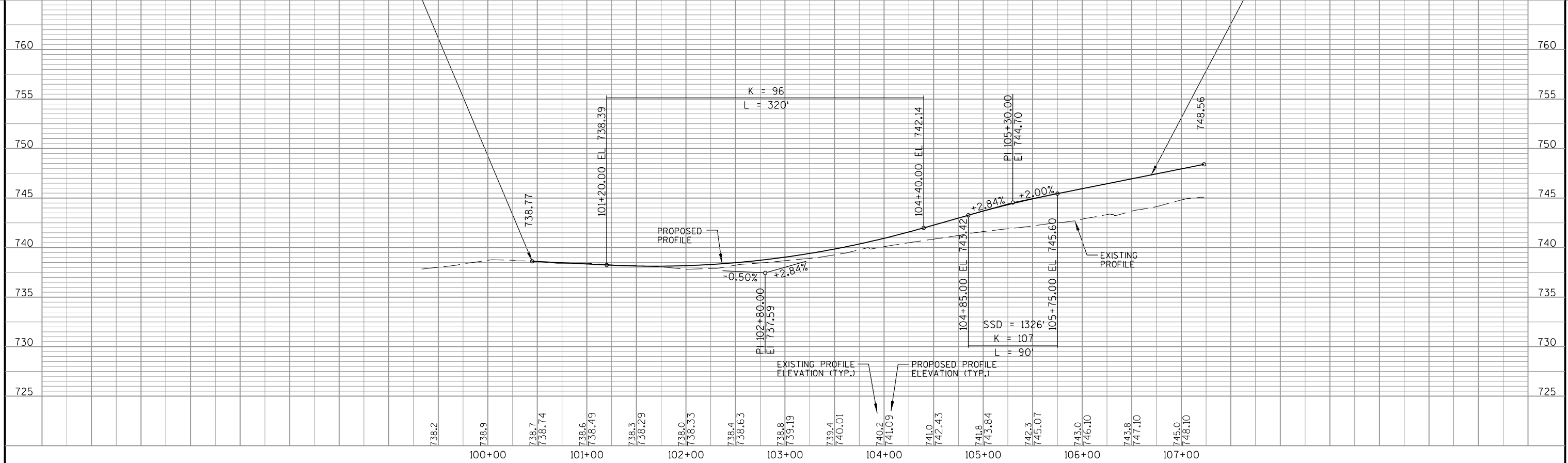
5

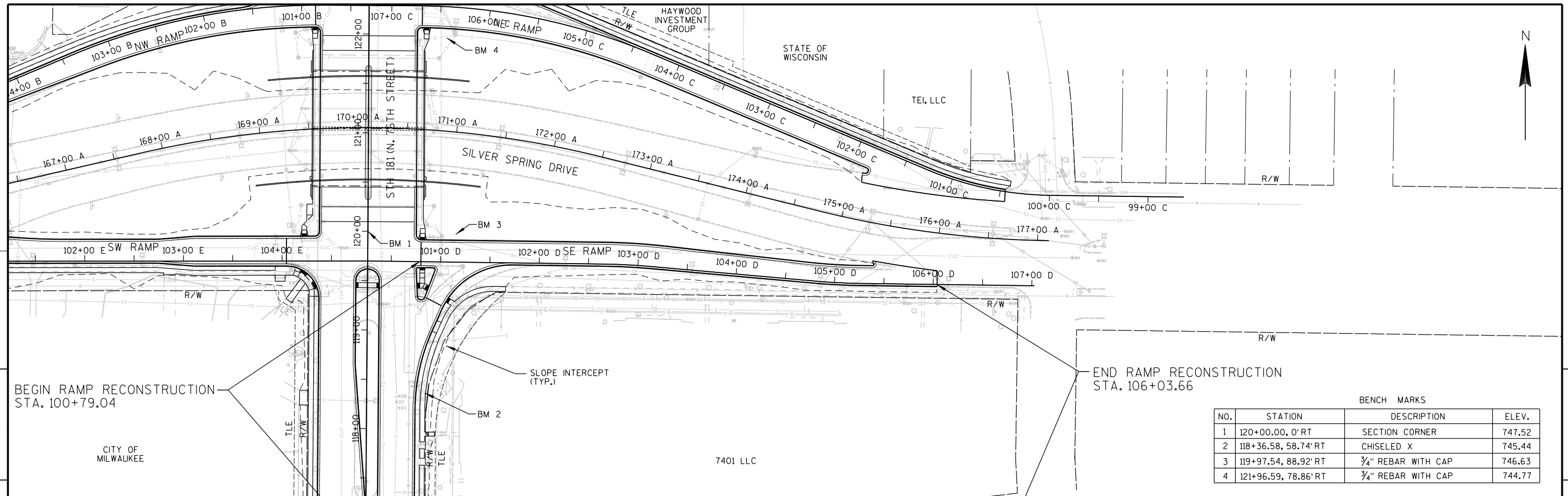


BEGIN RAMP RECONSTRUCTION
STA. 100+44.83

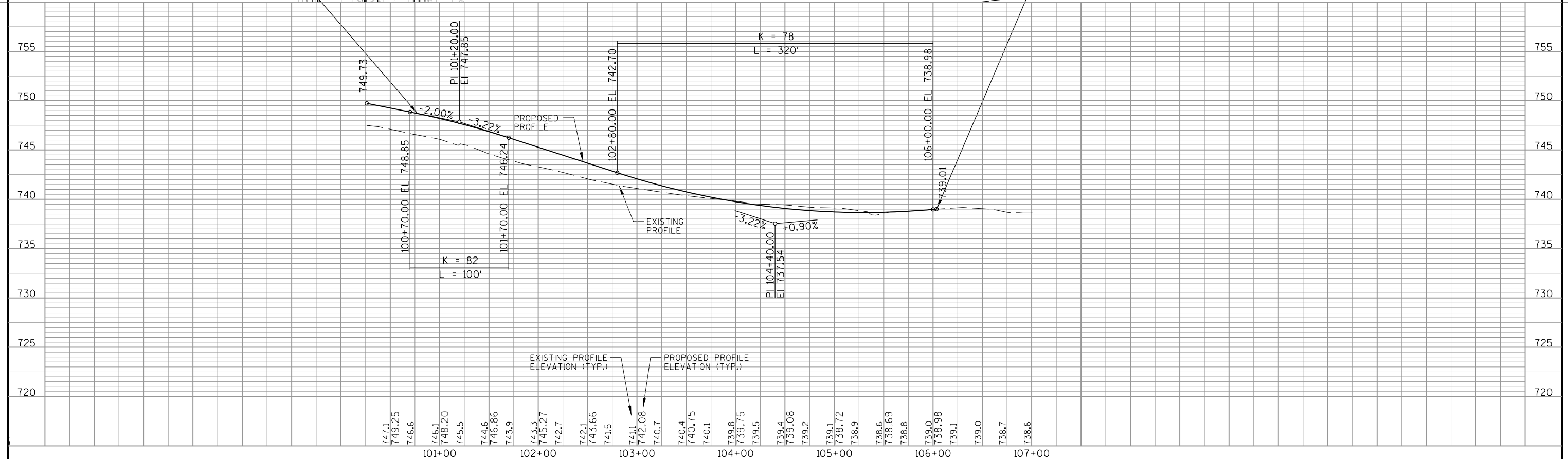
END RAMP RECONSTRUCTION
STA. 106+69.76

BENCH MARKS			
NO.	STATION	DESCRIPTION	ELEV.
1	120+00.00, 0' RT	SECTION CORNER	747.52
2	118+36.58, 58.74' RT	CHISELED X	745.44
3	119+97.54, 88.92' RT	3/4" REBAR WITH CAP	746.63
4	121+96.59, 78.86' RT	3/4" REBAR WITH CAP	744.77

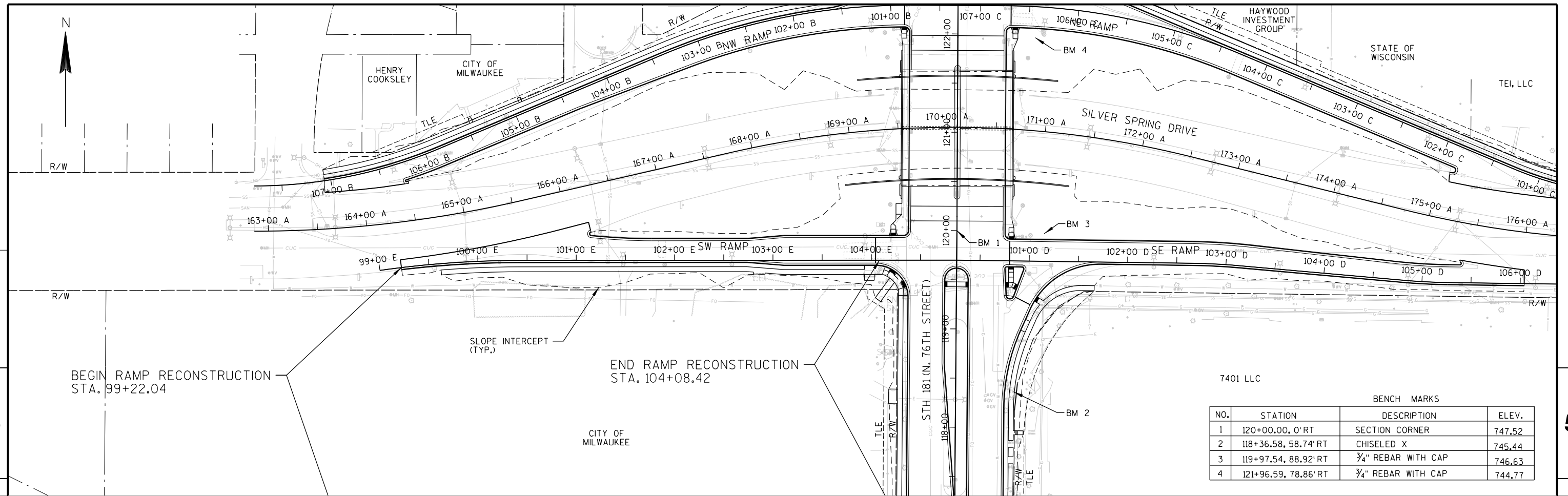




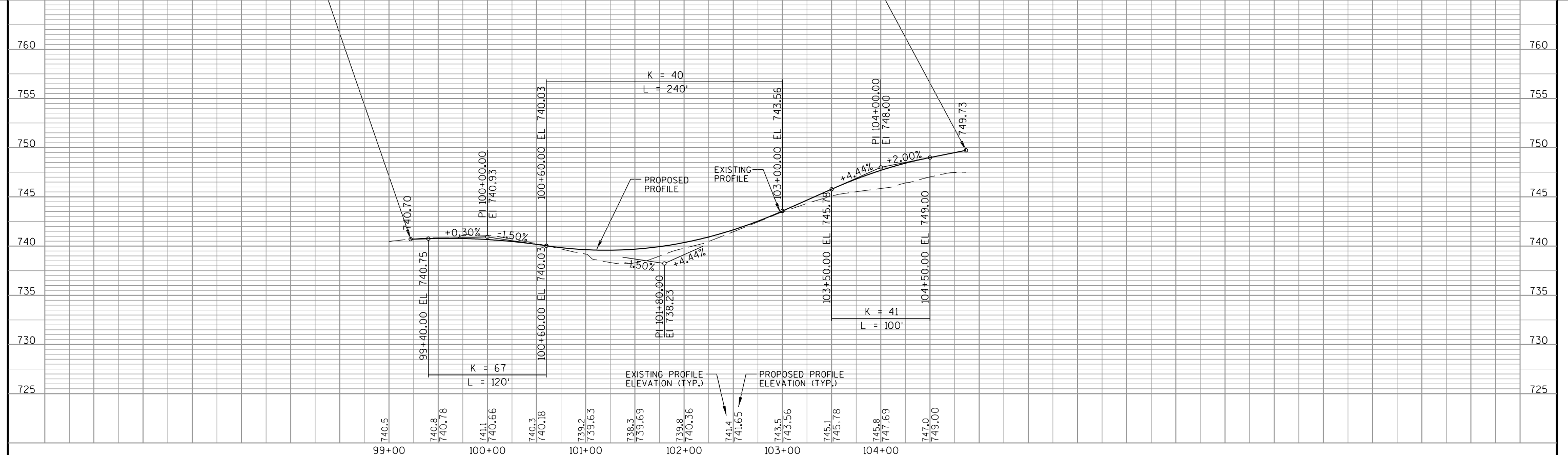
BENCH MARKS			
NO.	STATION	DESCRIPTION	ELEV.
1	120+00.00, 0' RT	SECTION CORNER	747.52
2	118+36.58, 58.74' RT	CHISELED X	745.44
3	119+97.54, 88.92' RT	3/4" REBAR WITH CAP	746.63
4	121+96.59, 78.86' RT	3/4" REBAR WITH CAP	744.77



PROJECT NO: 2140-13-70	HWY: STH 181	COUNTY: MILWAUKEE	PLAN AND PROFILE - SE RAMP	SHEET	E
------------------------	--------------	-------------------	----------------------------	-------	---



BENCH MARKS			
NO.	STATION	DESCRIPTION	ELEV.
1	120+00.00, 0' RT	SECTION CORNER	747.52
2	118+36.58, 58.74' RT	CHISELED X	745.44
3	119+97.54, 88.92' RT	¾" REBAR WITH CAP	746.63
4	121+96.59, 78.86' RT	¾" REBAR WITH CAP	744.77

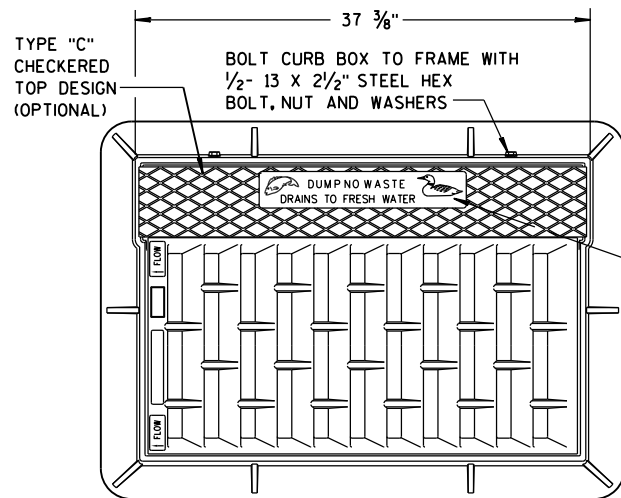


Standard Detail Drawing List

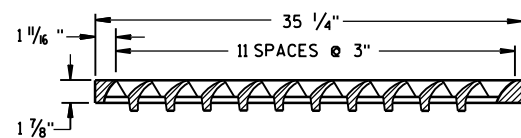
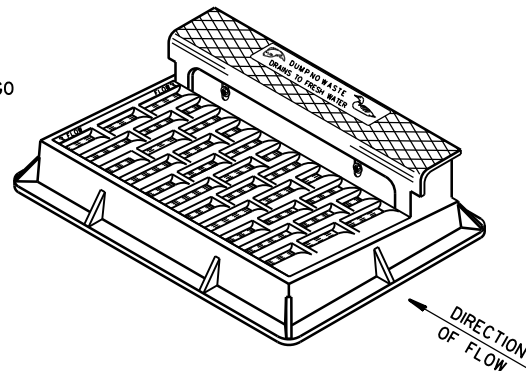
08A05-19A	INLET COVERS TYPE A, H, A-S, H-S & Z
08A05-19B	INLET COVERS TYPE B, B-A, C, MS, MS-A, & WM
08A05-19D	INLET COVER TYPE BW, MANHOLE COVERS, TYPE K, J, J-S, L & M
08B09-01	MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER
08C07-01	INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT
08C08-01	INLETS MEDIAN 1 AND 2 GRATE
08D01-18	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08D05-16A	CURB RAMPS TYPES 1 AND 1-A
08D05-16B	CURB RAMPS TYPES 2 AND 3
08D05-16C	CURB RAMPS TYPES 4A AND 4A1
08D05-16D	CURB RAMPS TYPE 4B AND 4B1
08D05-16E	CURB RAMPS TYPES 5, 6, 7A, 7B & 8
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08E14-01	TRACKING PAD
09B02-09	CONDUIT
09B04-11	PULL BOX
09C02-07	CONCRETE BASES, TYPES 1, 2, 5, & 6
09C03-04	TRANSFORMER/PEDESTAL BASES
09C06-07	CONCRETE CONTROL CABINET BASE, TYPE 9, SPECIAL
09C11-08	CONCRETE BASE TYPE 10
09C12-07A	CONCRETE BASE TYPE 13
09C12-07B	CONCRETE BASE TYPE 13
09C13-02	CONCRETE BASE TYPE 10 & TYPE 13 EXTENSION
09D01-05	CABINET SERVICE INSTALLATION (METER BREAKER PEDESTAL)
09D02-03	SIGNAL CONTROL CABINET
09E06-05	TRAFFIC SIGNAL STANDARD POLY BRACKET MOUNTINGS (TYPICAL) 13 FT. OR 15 FT.
09E08-07A	TYPE 9 POLE 15'-30' MONOTUBE ARM
09E08-07C	TYPE 12 POLE 35'-55' MONOTUBE ARM
09E08-07E	GENERAL NOTES AND HARDWARE DETAILS FOR TYPE 9, 10, 12 & 13 POLES WITH MONOTUBE ARMS
09F15-04A	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)
09F15-04B	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 2)
09G01-04A	SPAN WIRE TEMPORARY TRAFFIC SIGNAL
09G01-04B	SPAN WIRE TEMPORARY TRAFFIC SIGNAL
09G01-04C	SPAN WIRE TEMPORARY TRAFFIC SIGNAL
09G01-04D	SPAN WIRE TEMPORARY TRAFFIC SIGNAL
09G01-04E	SPAN WIRE TEMPORARY TRAFFIC SIGNAL
09G01-04F	SPAN WIRE TEMPORARY TRAFFIC SIGNAL
09G01-04G	SPAN WIRE TEMPORARY TRAFFIC SIGNAL
09H09-01	COMMUNICATION VAULT
11B02-02	CONCRETE MEDIAN NOSE
12A03-10	NAME PLATE (STRUCTURES)
13B02-08A	CONCRETE PAVEMENT APPROACH SLAB
13B02-08B	STRUCTURAL APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB
13C01-18	CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES
13C13-08	URBAN DOWELED CONCRETE PAVEMENT
13C14-06A	BASE PATCHING CONCRETE
13C14-06B	BASE PATCHING CONCRETE
13C14-06C	BASE PATCHING CONCRETE
13C15-06A	CONCRETE BASE
13C15-06B	CONCRETE BASE
13C18-03A	CONCRETE PAVEMENT JOINTING
13C18-03B	CONCRETE PAVEMENT STEEL REINFORCEMENT
13C18-03C	CONCRETE PAVEMENT JOINT TIES
13C18-03D	CONCRETE PAVEMENT JOINTING AT UTILITY FIXTURES
14B07-14A	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-14B	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-14C	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-14D	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-14E	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-14F	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-14G	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B07-14H	CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"
14B32-03A	CONCRETE BARRIER SINGLE SLOPE (CBSS)
14B33-01G	CONCRETE BARRIER SINGLE SLOPE 42" THRIE BEAM ANCHOR
14B33-01H	CONCRETE BARRIER SINGLE SLOPE 42" THRIE BEAM ANCHOR
14B39-01E	42-INCH SSCB TO 56-INCH SSCB HEIGHT TRANSITION

Standard Detail Drawing List

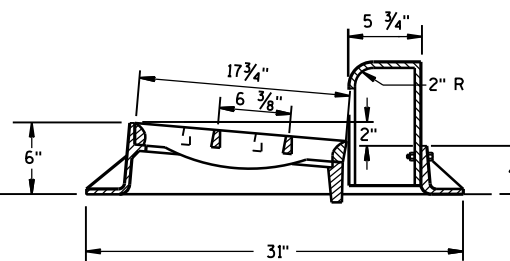
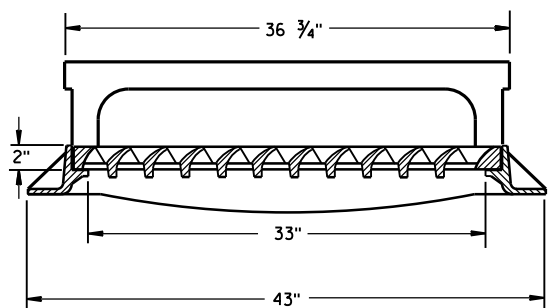
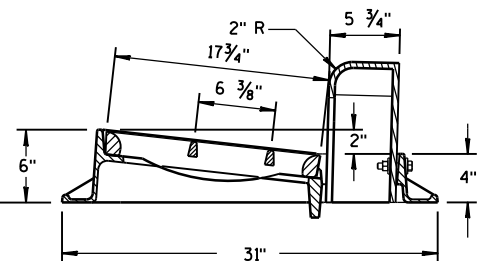
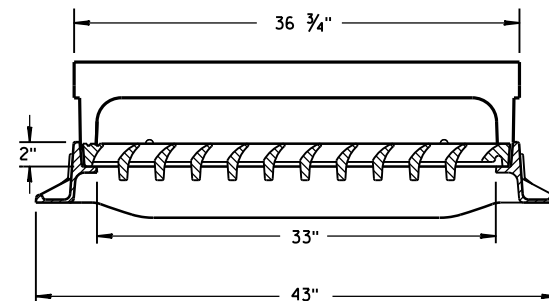
14B42-03A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-02A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-04A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04I	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04J	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C03-03	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C07-12A	PAVEMENT MARKING SYMBOLS
15C07-12B	PAVEMENT MARKING WORDS
15C07-12C	PAVEMENT MARKING ARROWS
15C08-16A	PAVEMENT MARKING (MAINLINE)
15C08-16E	PAVEMENT MARKING (LEFT TURN LANE)
15C08-16F	PAVEMENT MARKING (ISLANDS)
15C11-06	FLEXIBLE TUBULAR MARKER POST
15C12-04	TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)
15C27-01	DOUBLE ARROW WARNING SIGN PLACEMENT
15D06-03	TRAFFIC CONTROL, TWO LANE TWO WAY OPERATION
15D11-06	TRAFFIC CONTROL, SINGLE LANE CROSSOVER
15D12-05A	TRAFFIC CONTROL, LANE CLOSURE
15D15-02	TRAFFIC CONTROL, EXIT AND ENTRANCE RAMP WITHIN LANE CLOSURE
15D16-03	TRAFFIC CONTROL, EXIT RAMP CLOSURE
15D20-03	TRAFFIC CONTROL, SINGLE LANE CLOSURE, NON-FREEWAY/EXPRESSWAY
15D21-03	TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE
15D22-02	TRAFFIC CONTROL, TWO LANE CLOSURE, NON-FREEWAY/EXPRESSWAY
15D23-03	TRAFFIC CONTROL, INTERSECTION WITHIN TWO LANE CLOSURE
15D27-02	TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED ROADWAY, SPEEDS GREATER THAN 40 MPH
15D30-02A	TRAFFIC CONTROL, PEDESTRIAN ACCOMMODATION
15D30-02B	TRAFFIC CONTROL, TEMPORARY ADA COMPLIANT PEDESTRIAN ACCOMMODATION
15D30-02C	TRAFFIC CONTROL, PEDESTRIAN ACCOMMODATION
16A01-06	LANDMARK REFERENCE MONUMENTS AND COVERS



NOTE:
GRATE IS REVERSIBLE.

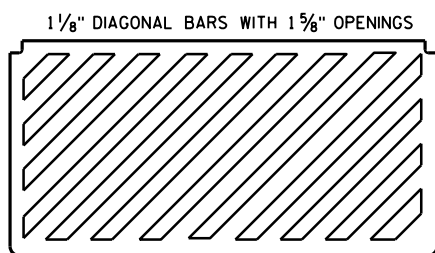


NOTE: CURB BOX HEIGHT ADJUSTABLE 6" TO 9"

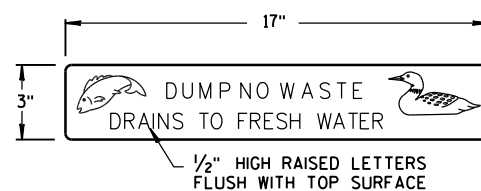


TYPE "H"

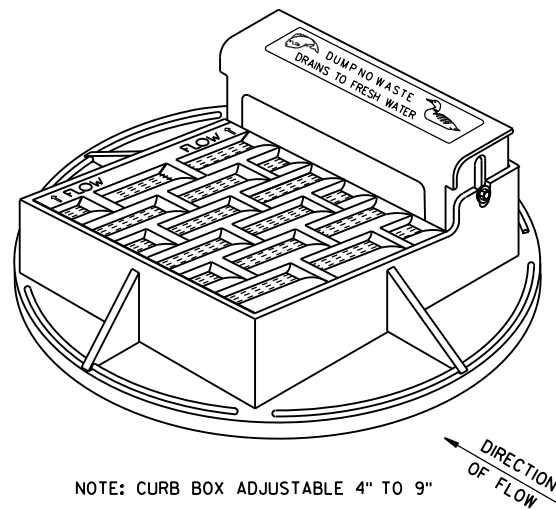
NOTE: EITHER CASTING IS ACCEPTABLE



SPECIAL GRATE FOR
TYPE "H" COVER
(MEASURES 35 1/4" X 17 3/4" X 2")
(NOTED AS TYPE H-S ON DRAINAGE TABLE)

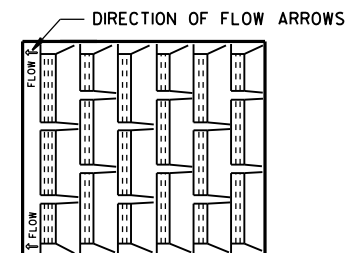


LOGO DETAIL

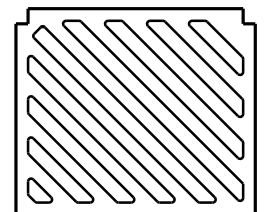


NOTE: CURB BOX ADJUSTABLE 4" TO 9"

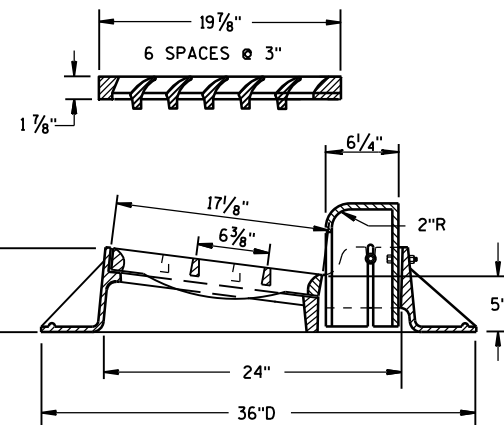
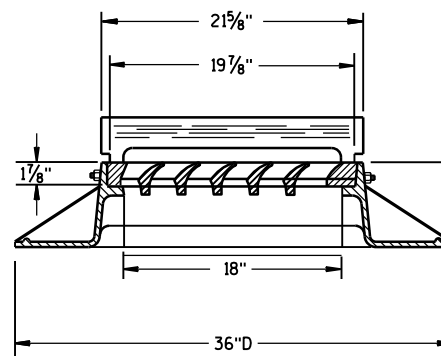
NOTE:
GRATE IS REVERSIBLE.



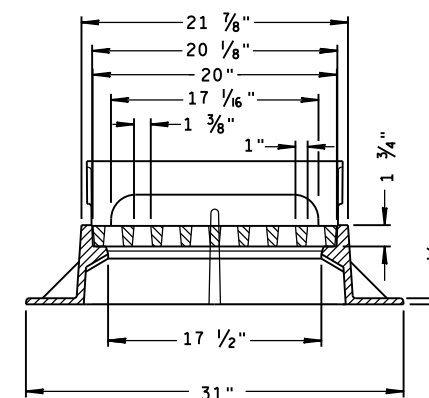
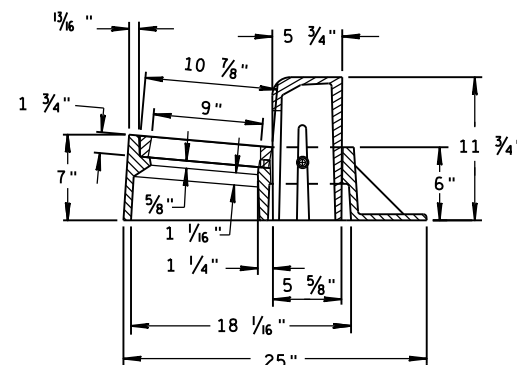
1" DIAGONAL BARS
WITH 1 1/2" OPENINGS



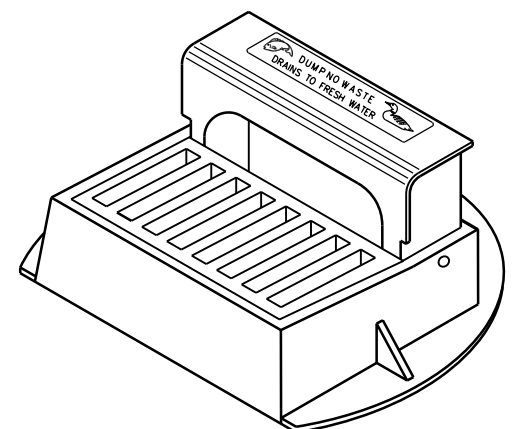
SPECIAL GRATE FOR
TYPE "A" COVER
(MEASURES 19 3/4" X 17" X 1 1/8")
(NOTED AS TYPE A-S ON DRAINAGE TABLE)



TYPE "A"



TYPE "Z"

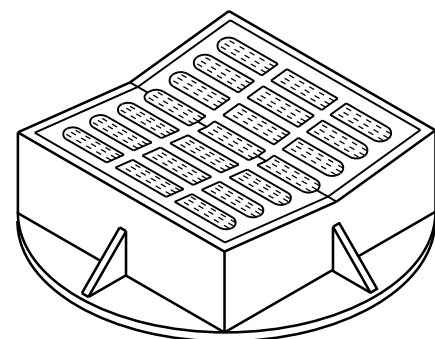
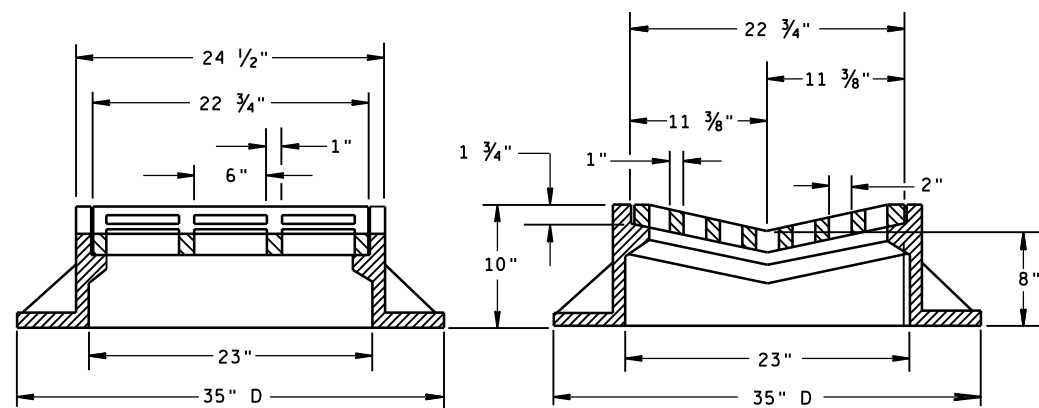


INLET COVERS
TYPE A, H, A-S, H-S & Z

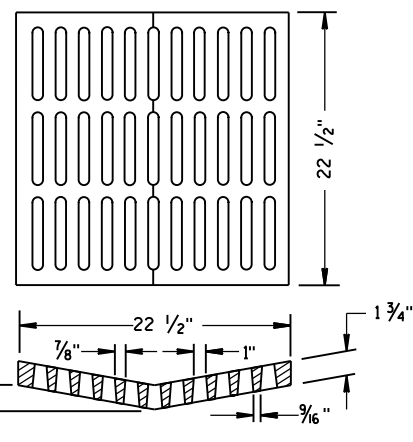
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11-27-13
DATE
FHWA

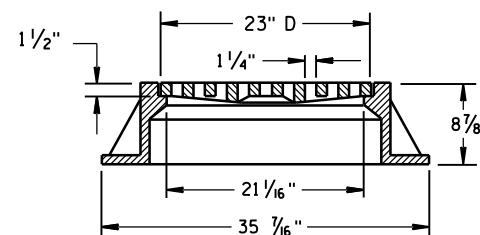
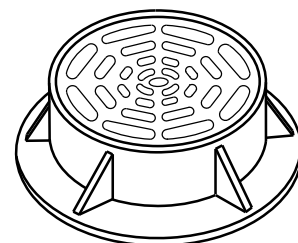
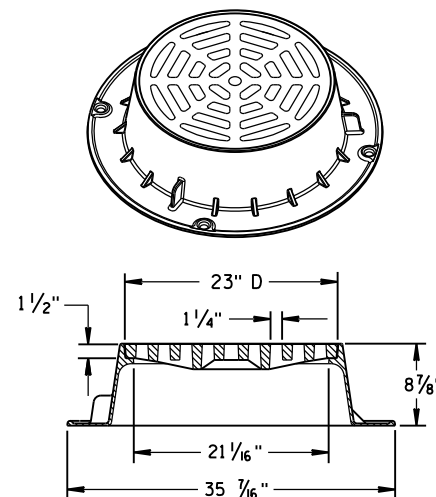
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



TYPE "B"

ALTERNATIVE GRATE FOR
TYPE "B" COVER

USE WHERE PEDESTRIAN OR BICYCLE TRAFFIC IS POSSIBLE.
 NOTED AS TYPE B-A ON THE DRAINAGE TABLE



TYPE "C"

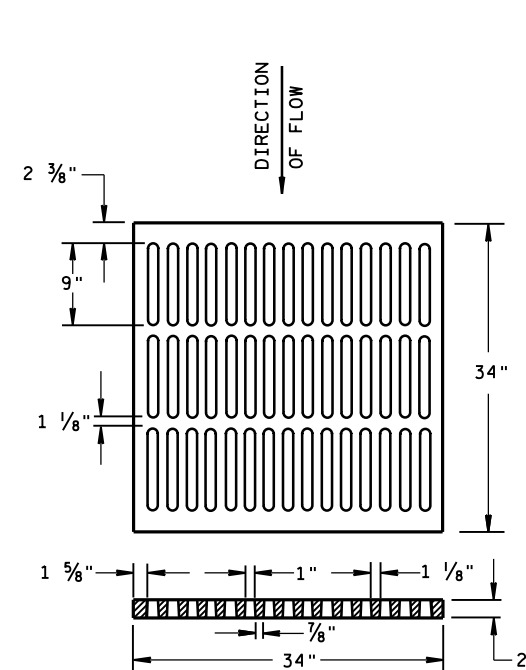
NOTE: EITHER CASTING IS ACCEPTABLE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

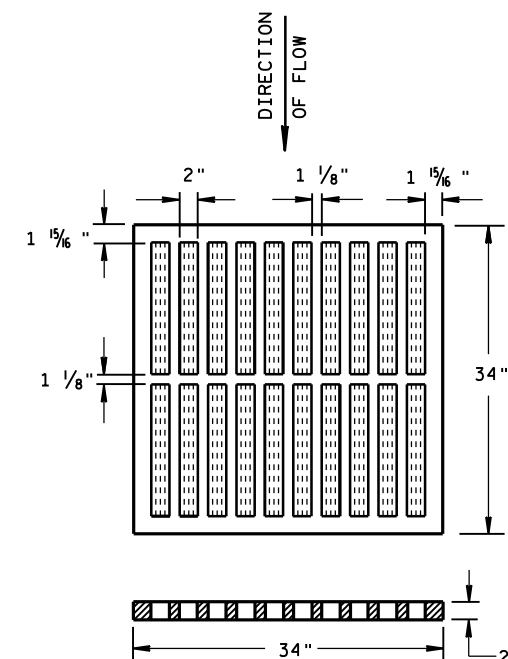
DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR CATCH BASIN, MANHOLE AND INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.



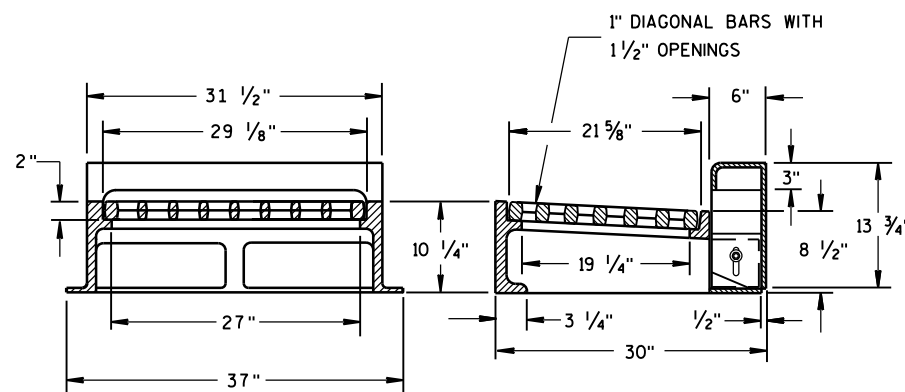
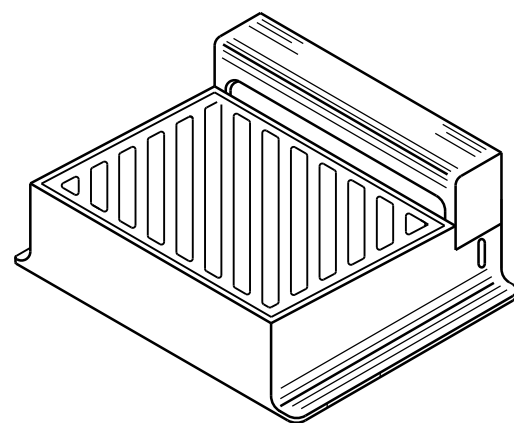
ALTERNATIVE TYPE "MS"

USE WHERE PEDESTRIAN OR BICYCLE TRAFFIC IS PERMITTED
 NOTED AS TYPE MS-A ON THE DRAINAGE TABLE



TYPE "MS"

USE ON FREEWAYS AND EXPRESSWAYS
 NOTED AS TYPE MS ON DRAINAGE TABLE



NOTE: CURB BOX HEIGHT ADJUSTABLE 6" TO 9"

TYPE "WM"

DIAGONAL SLOTS, SHALL BE ORIENTED
 TO THE DIRECTION OF FLOW AS ILLUSTRATED.
 GRATES ARE MANUFACTURED TO BE REVERSIBLE.

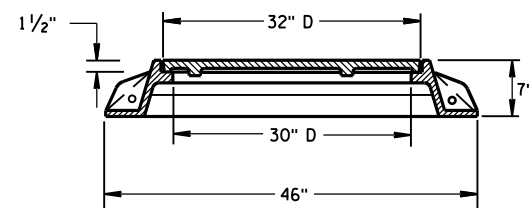
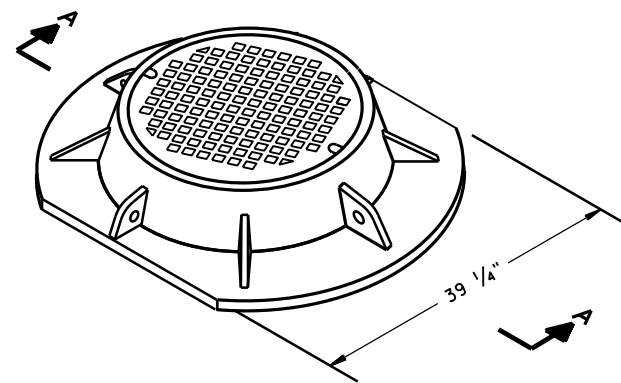
DIRECTION
OF FLOW

INLET COVERS
 TYPE B, B-A, C,
 MS, MS-A, & WM

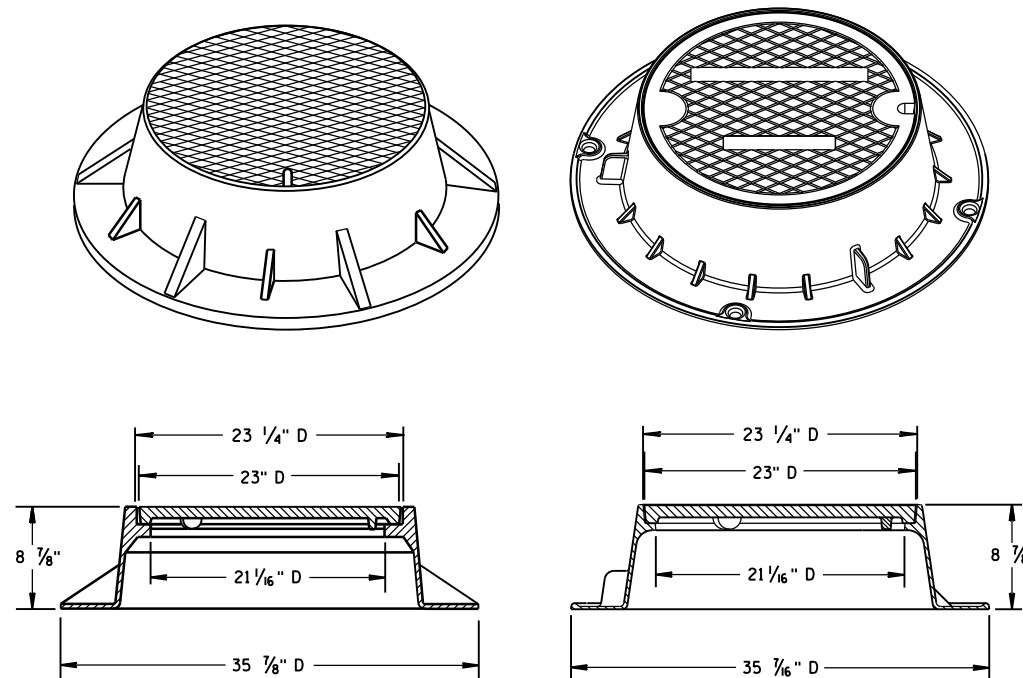
STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

APPROVED
 11/27/2013
 DATE
 FHWA

/S/ Jerry H. Zogg
 ROADWAY STANDARDS DEVELOPMENT
 ENGINEER

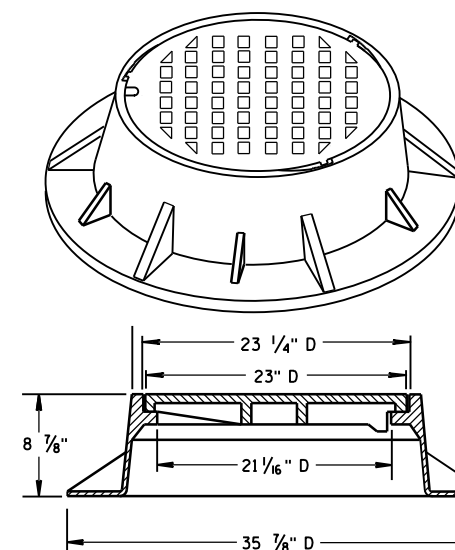
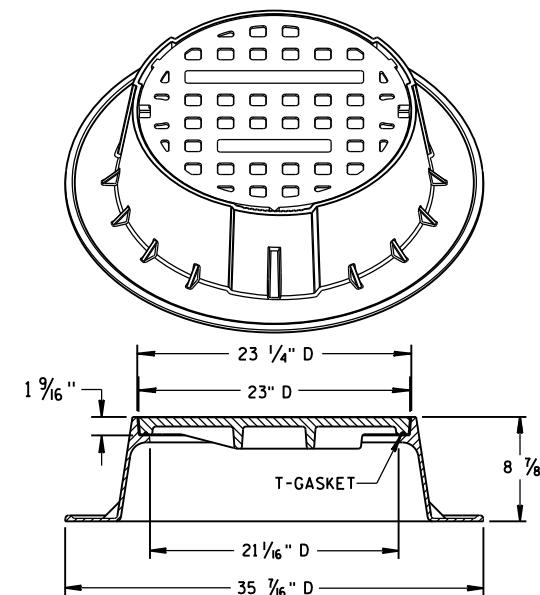


SECTION A-A
TYPE "K"



TYPE "J"

NOTE: EITHER CASTING IS ACCEPTABLE

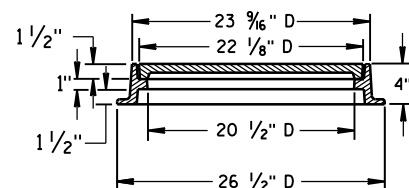
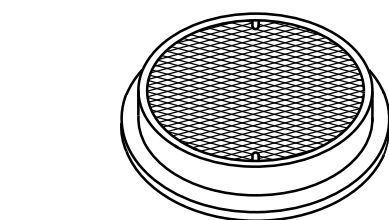


TYPE "J" SPECIAL

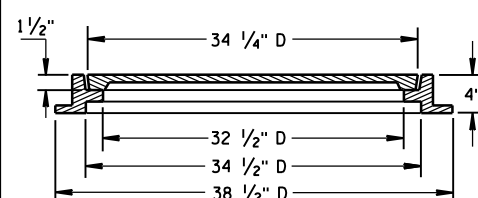
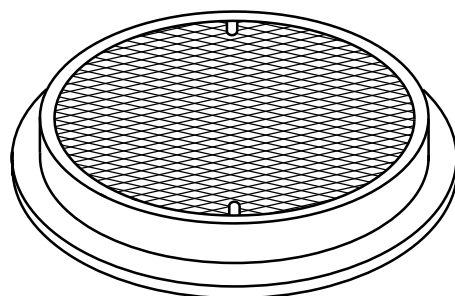
TYPE "B" NON-ROCKING SELF-SEAL LID

(NOTED AS TYPE J-S ON THE DRAINAGE TABLE)

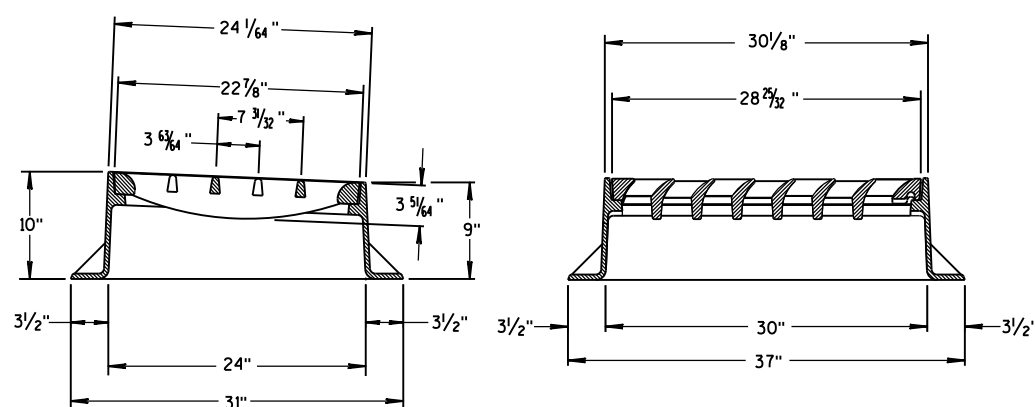
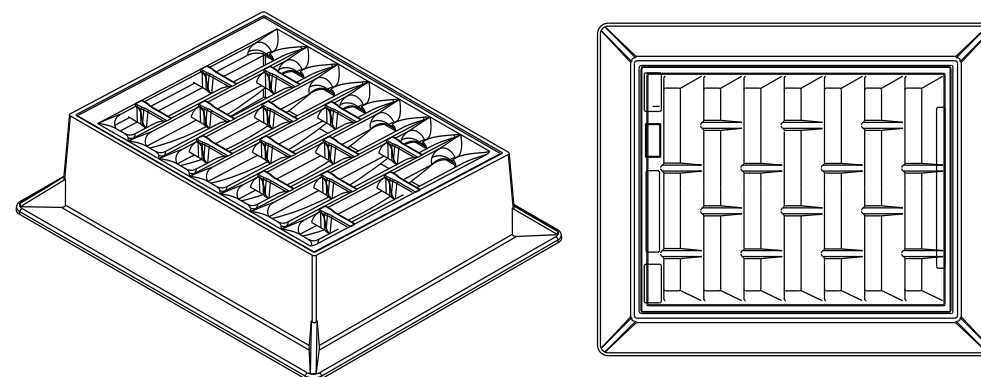
NOTE: EITHER CASTING IS ACCEPTABLE



TYPE "L"



TYPE "M"



INLET COVER TYPE "BW"

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR MANHOLE COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

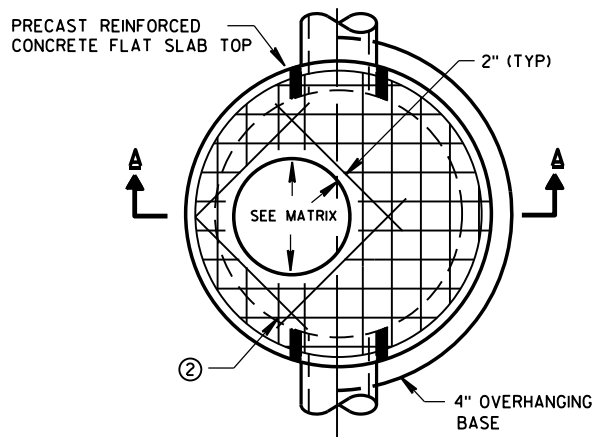
ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.

INLET COVER TYPE BW
MANHOLE COVERS, TYPE K,
J, J-S, L & M

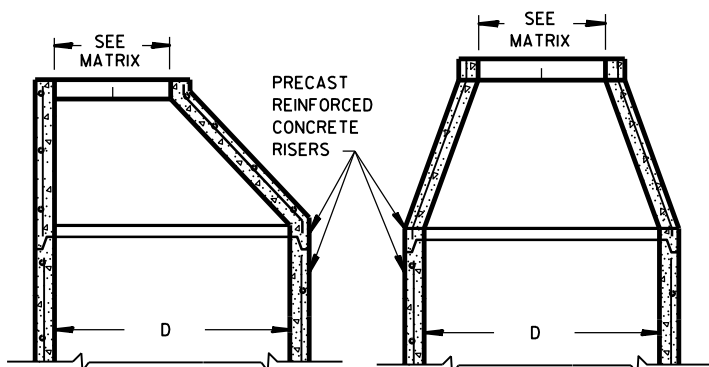
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/27/2013
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

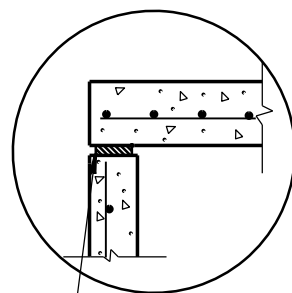


PLAN VIEW CIRCULAR OPENING

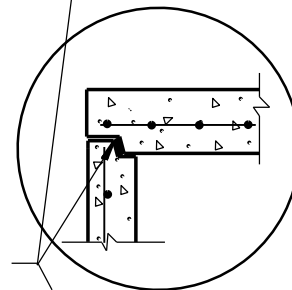


OPTIONAL PRECAST REINFORCED CONCRETE ECCENTRIC TOP

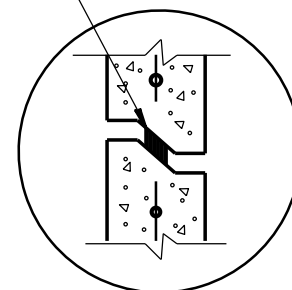
OPTIONAL PRECAST REINFORCED CONCRETE CONCENTRIC TOP



TOP WITH PLAIN END JOINT



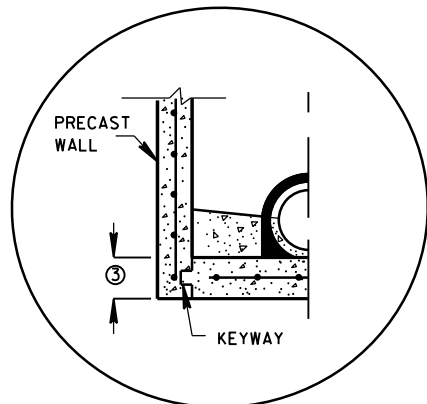
TOP WITH TONGUE AND GROOVE JOINT



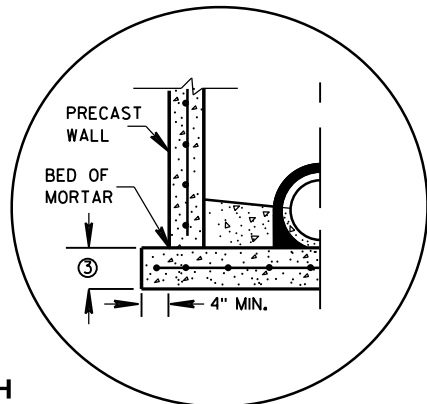
RISER WITH TONGUE AND GROOVE JOINT

DETAIL "B"

JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C990 (TYP)

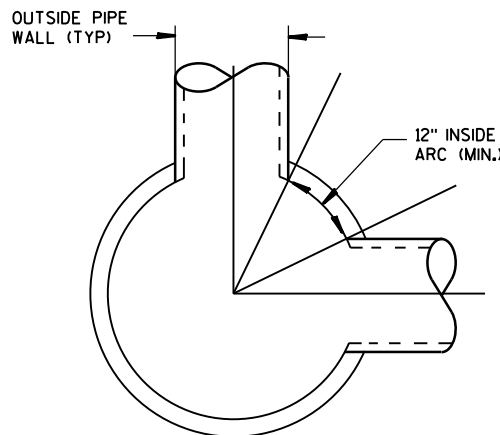


PRECAST REINFORCED CONCRETE WITH INTEGRAL BASE OPTION

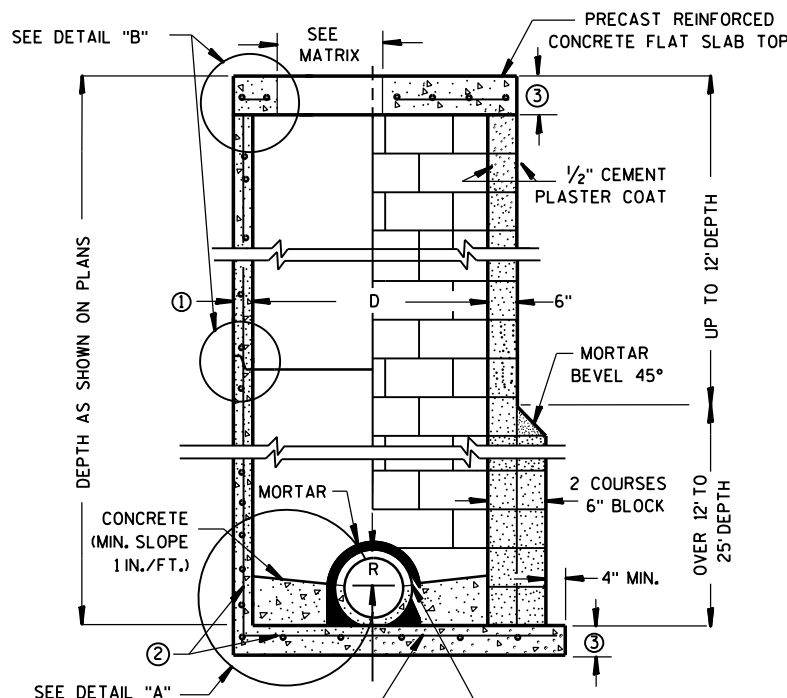


SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION

DETAIL "A"



DETAIL "C"



CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES

PRECAST REINFORCED CONCRETE BLOCK WITH CONCRETE WITH MONOLITHIC BASE CAST-IN-PLACE OR PRECAST REINFORCED CONCRETE BASE ②

MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS. UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST MANHOLE UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

PRECAST REINFORCED CONE TOPS (ECCENTRIC OR CONCENTRIC) OR PRECAST REINFORCED FLAT SLAB TOPS MAY BE USED ON CONCRETE BLOCK STRUCTURES. THE CONE TOPS SHALL BE INSTALLED ON A BED OF MORTAR.

ECCENTRIC CONE TOPS MAY BE USED ON ALL STRUCTURES, AND CONCENTRIC CONE TOPS SHALL BE USED ONLY ON STRUCTURES 5 FEET OR LESS IN DEPTH, UNLESS OTHERWISE DIRECTED BY THE ENGINEER.

STEPS MEETING AASHTO M199 AND THE FOLLOWING REQUIREMENTS SHALL BE INSTALLED IN ALL STRUCTURES OVER 5 FEET IN DEPTH: 16 INCH C-C MAXIMUM SPACING; PROJECT A MINIMUM CLEAR DISTANCE OF 4 INCHES FROM THE WALL AT THE POINT OF EMBEDMENT; MINIMUM LENGTH OF 10 INCHES; MINIMUM WALL EMBEDMENT OF 3 INCHES. FERROUS METAL STEPS NOT PAINTED OR TREATED TO RESIST CORROSION SHALL HAVE A MINIMUM CROSS SECTIONAL DIMENSION OF 1 INCH.

STEPS OF APPROVED POLYPROPYLENE PLASTIC COATED REINFORCEMENT BAR ARE ACCEPTABLE. REINFORCING BAR MUST BE A MINIMUM OF 1/2" AND MEET THE REQUIREMENTS OF ASTM A615.

CERTIFICATION SHALL BE PROVIDED THAT INSTALLED STEPS WHEN TESTED IN ACCORDANCE WITH SECTION 10 OF AASHTO T280 CAN WITHSTAND A VERTICAL LOAD OF 800 LBS. AND A HORIZONTAL LOAD OF 400 LBS.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

CONCRETE BLOCK WILL NOT BE PERMITTED FOR STRUCTURES GREATER THAN 4 FEET IN DIAMETER.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

ALL PRECAST MANHOLE UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M 199.

4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "C".

① MINIMUM WALL THICKNESS SHALL BE 4 INCHES FOR 3-FT, 5 INCHES FOR 4-FT, 6 INCHES FOR 5-FT, 7 INCHES FOR 6-FT, 8 INCHES FOR 7-FT AND 9 INCHES FOR 8-FT DIAMETER PRECAST MANHOLES.

② FOR PRECAST MANHOLES PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.

③ PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER OF 48" AND LESS SHALL HAVE A MINIMUM THICKNESS OF 6". PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER LARGER THAN 48" SHALL HAVE A MINIMUM THICKNESS OF 8".

MANHOLE COVER OPENING MATRIX

MANHOLE COVER TYPE	C	ALL J'S	K	L	M
OPENING SIZE (FT)					
2 DIA.	X	X		X	
3 DIA.			X		X

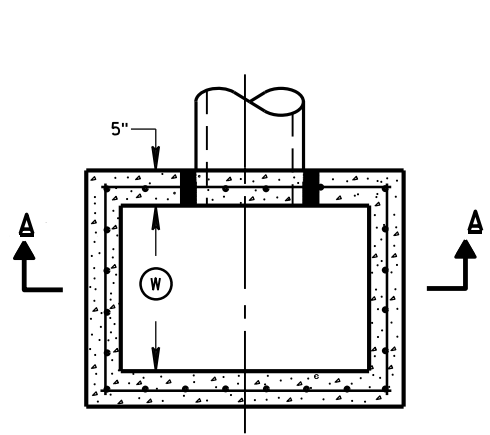
PIPE MATRIX

MANHOLE SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18
5-FT	36	24
6-FT	42	36
7-FT	48	36
8-FT	60	42

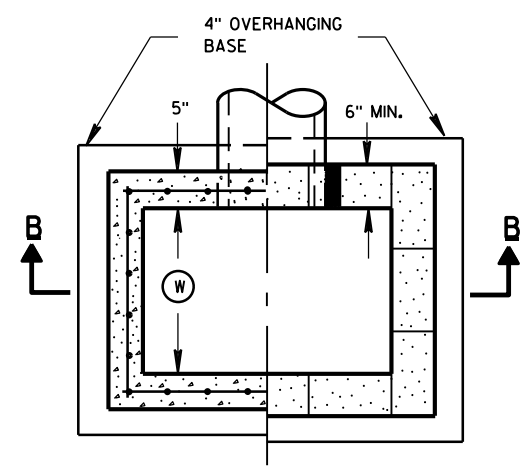
MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

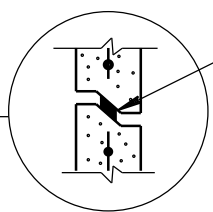
APPROVED
6/5/2012 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER



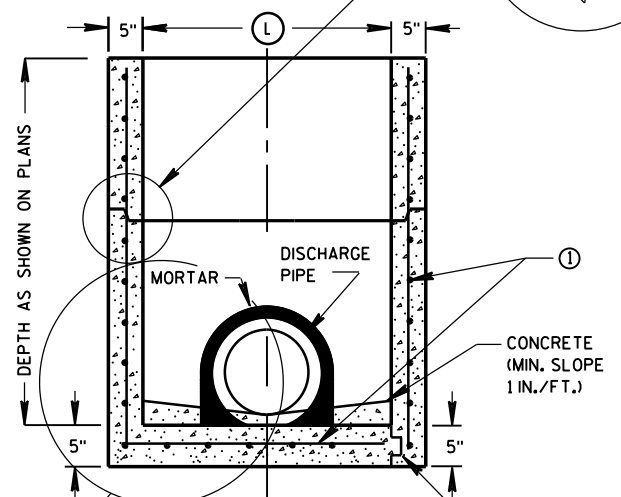
PLAN VIEW



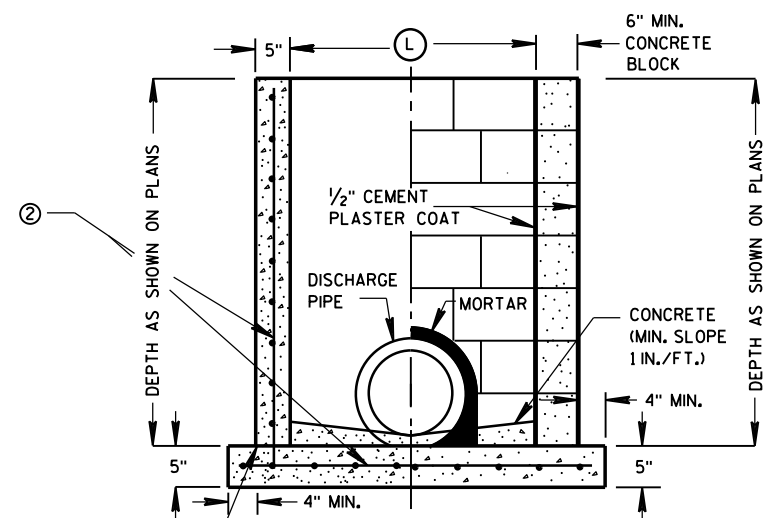
PLAN VIEW



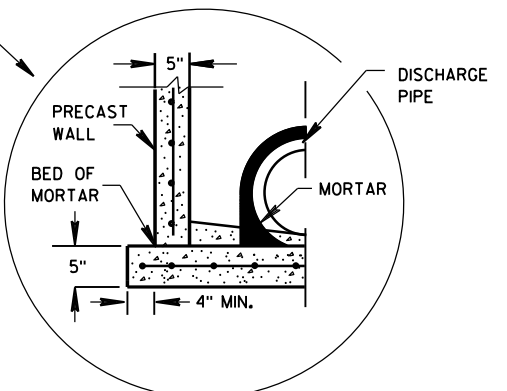
RISER JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 (TYP)



SECTION A-A



SECTION B-B



SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATES THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

4" OVERHANGING BASES ARE REQUIRED FOR CAST-IN-PLACE REINFORCED CONCRETE AND CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3 INCH CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

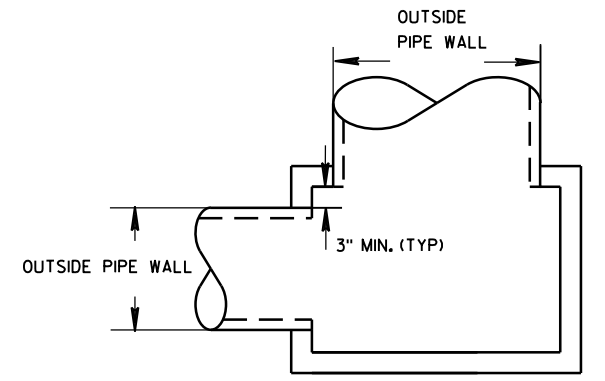
- ① FOR PRECAST INLETS PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.
- ② CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

INLET COVER MATRIX

INLET SIZE	WIDTH ① (FT)	LENGTH ② (FT)	ALL A'S	ALL B'S	BW	F	ALL H'S	S	T	V	WM
2X2-FT	2	2	X	X				X		X	
2X2.5-FT	2	2.5			X			X	X	X	X
2X3-FT	2	3					X				
2.5X3-FT	2.5	3				X					

PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER	
	WIDTH (IN)	LENGTH (IN)
2X2-FT	12	12
2X2.5-FT	12	18
2X3-FT	12	24
2.5X3-FT	18	24



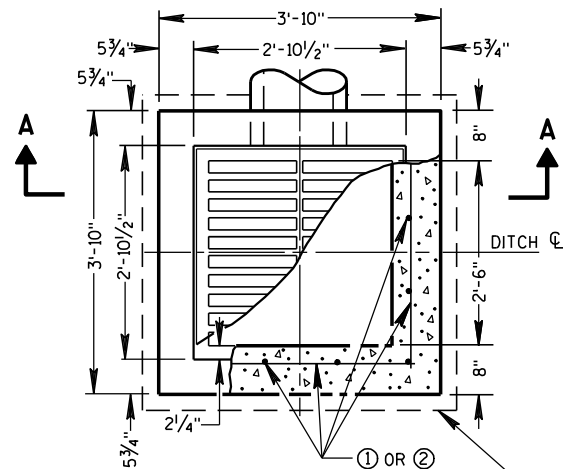
DETAIL "A"

INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT

INLETS 2X2-FT, 2X2.5-FT,
2X3-FT AND 2.5X3-FT

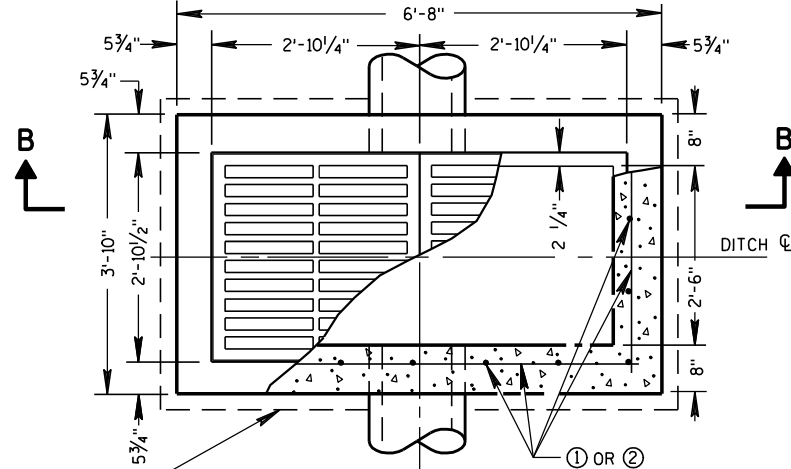
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/5/2012 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER

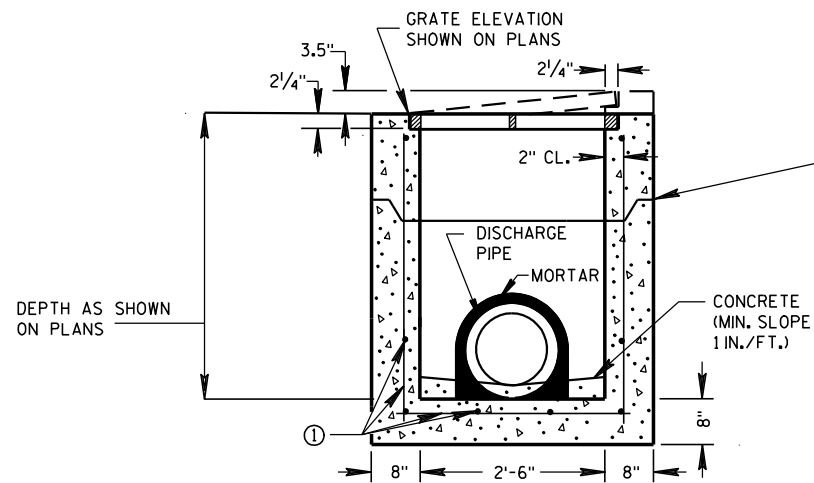


PLAN VIEW

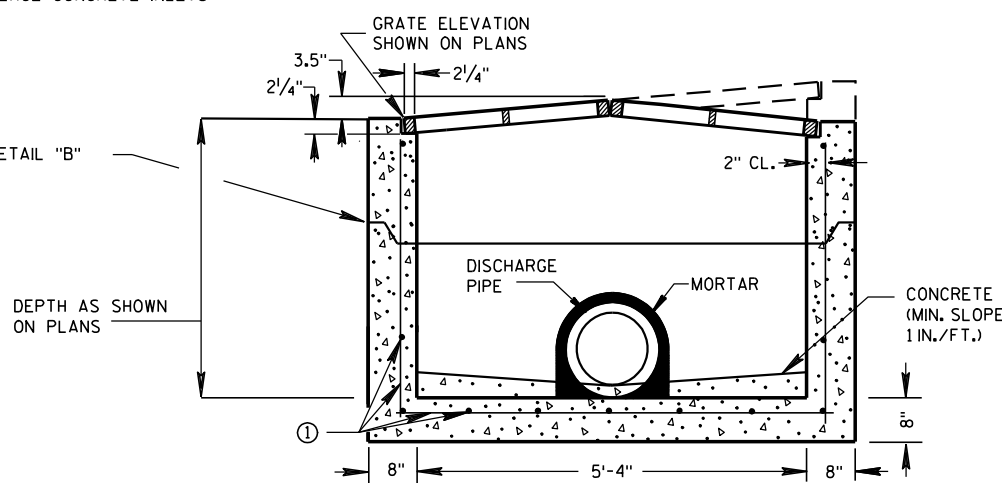
4" OVERHANGING BASE ON REINFORCED CAST-IN-PLACE CONCRETE INLETS



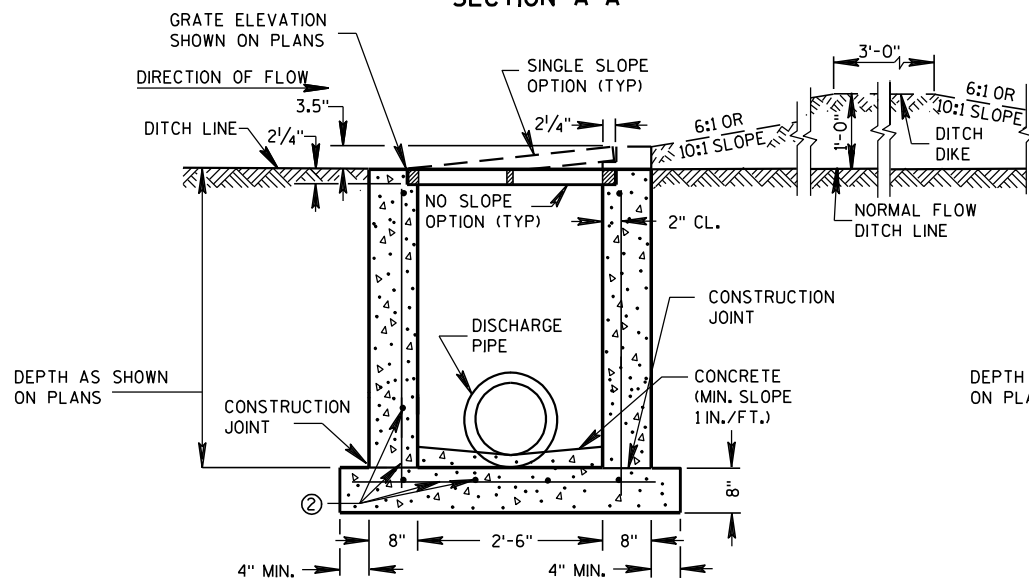
PLAN VIEW



PRECAST REINFORCED CONCRETE SECTION A-A

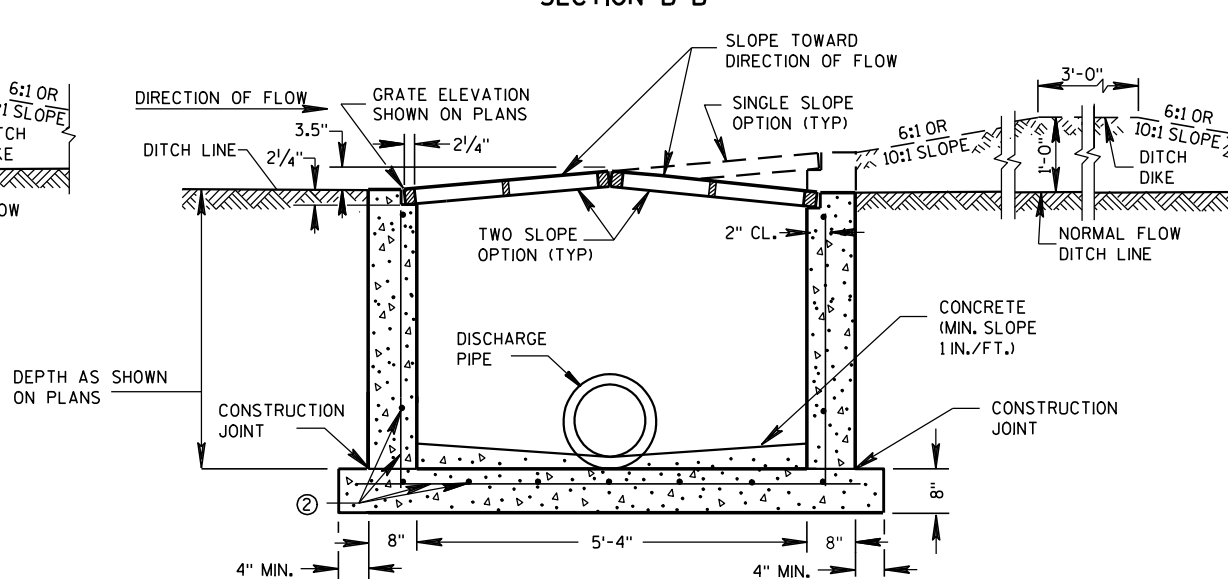


PRECAST REINFORCED CONCRETE SECTION B-B



REINFORCED CAST-IN-PLACE CONCRETE SECTION A-A

INLETS MEDIAN 1 GRATE



REINFORCED CAST-IN-PLACE CONCRETE SECTION B-B

INLETS MEDIAN 2 GRATE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR INLETS WHICH MAY INCLUDE PRECAST REINFORCED CONCRETE INLETS, SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL MEDIAN INLETS ARE DESIGNATED ON THE PLANS AS "INLETS, IG-MS", ETC. THE FIRST NUMBER AND LETTER DESIGNATE THE TYPE OF STRUCTURE, AND THE FOLLOWING LETTERS DESIGNATE THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

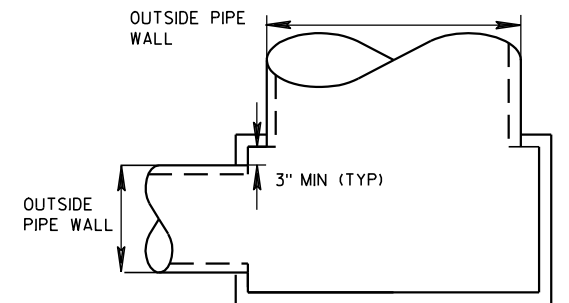
ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3" CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

- ① FOR PRECAST INLETS PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.
- ② CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

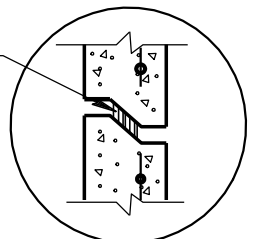
PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER	
	WIDTH (IN)	LENGTH (IN)
1 GRATE	18	18
2 GRATE	18	42



DETAIL "A"

JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 (TYP)



DETAIL "B"

INLETS MEDIAN 1 AND 2 GRATE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/5/2012

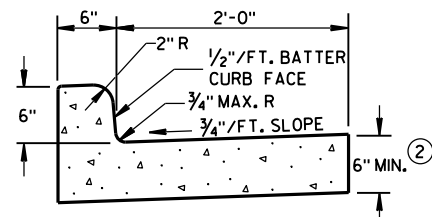
DATE

FHWA

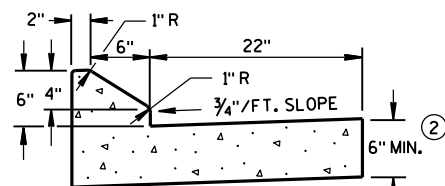
/s/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

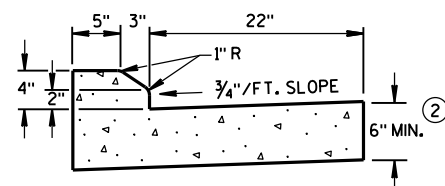
ENGINEER



TYPES A & D ①

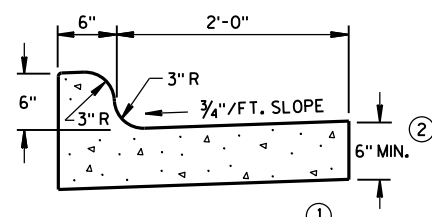


6" SLOPED CURB TYPES G & J ①



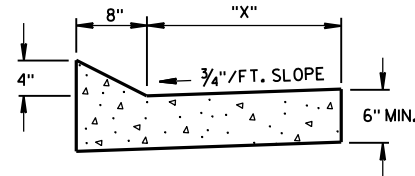
4" SLOPED CURB TYPES G & J ①

CONCRETE CURB & GUTTER 30"



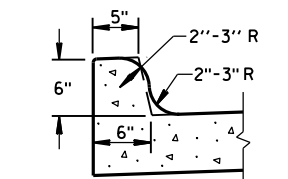
TYPES K & L ①

CONCRETE CURB & GUTTER 30"

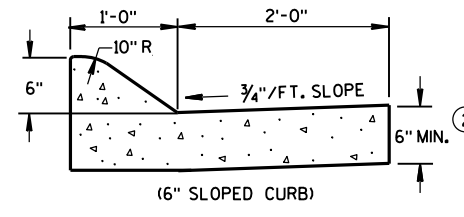


TYPES TBT & TBT ①
CONCRETE CURB & GUTTER

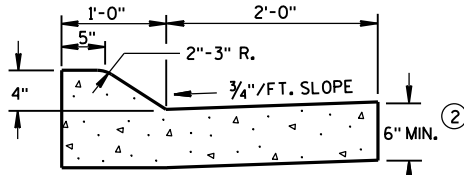
TBT & TBT	"X"
30"	22"
36"	28"



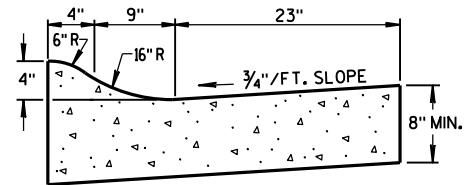
OPTIONAL CURB SHAPE
FOR TYPES K & L ①



(6" SLOPED CURB)

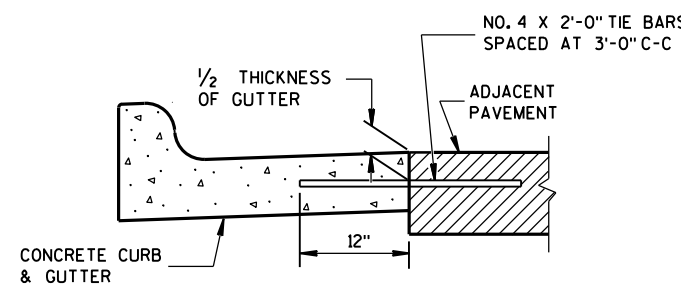


TYPES A & D ①

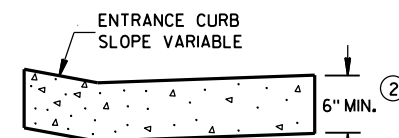


4" SLOPED CURB TYPES R & T ① ④

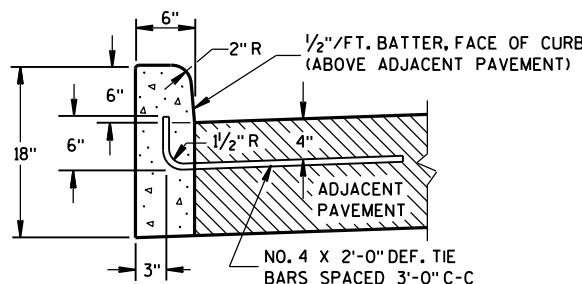
CONCRETE CURB & GUTTER 36"



TYPICAL TIE BAR LOCATION ①

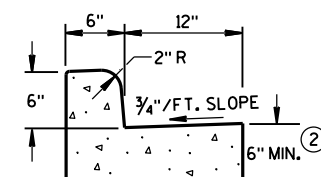


DRIVEWAY ENTRANCE CURB
(WHEN DIRECTED BY THE ENGINEER)

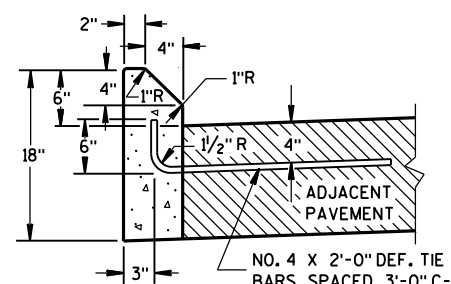


TYPES A & D ①

CONCRETE CURB



TYPES A & D
CONCRETE CURB & GUTTER 18"



TYPES G & J ①

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

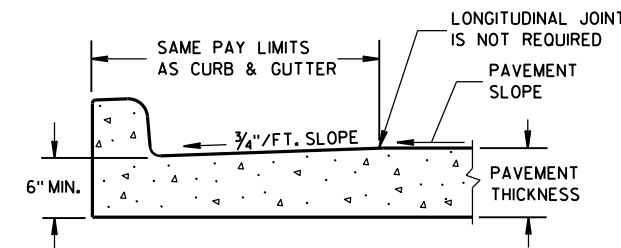
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

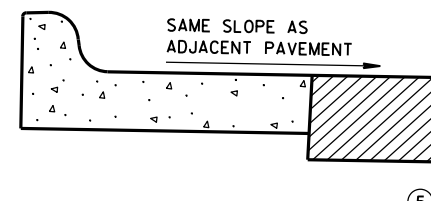
WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

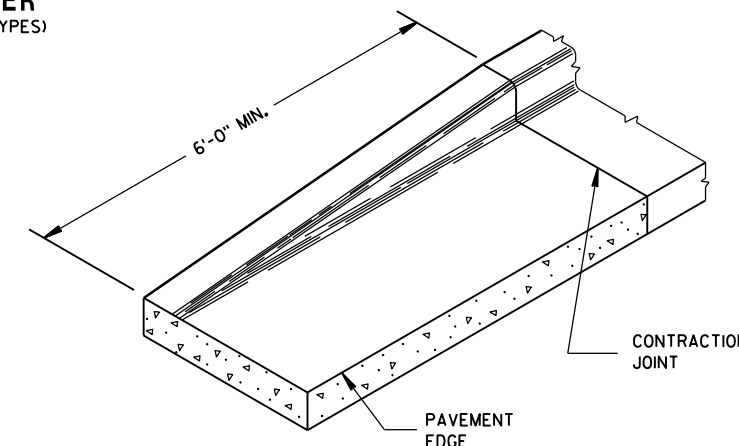
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ④ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑤ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



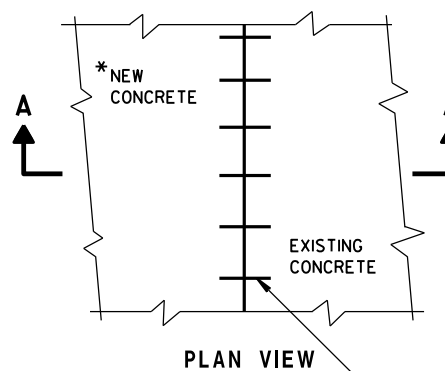
PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER



REVERSE SLOPE GUTTER
(TYPICAL FOR ALL CURB & GUTTER TYPES)

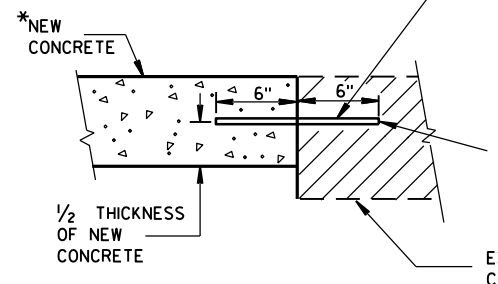


END SECTION CURB & GUTTER



PLAN VIEW

* NEW CURB & GUTTER,
SURFACE DRAINS,
CONCRETE PAVEMENT
OR OTHER NEW CONCRETE.



SECTION A-A
TIE BARS DRILLED
INTO EXISTING PAVEMENT

NO. 6 TIE BARS SPACED 2'-6" C-C,
INSTALLED PERPENDICULAR
TO THE LONGITUDINAL JOINT.

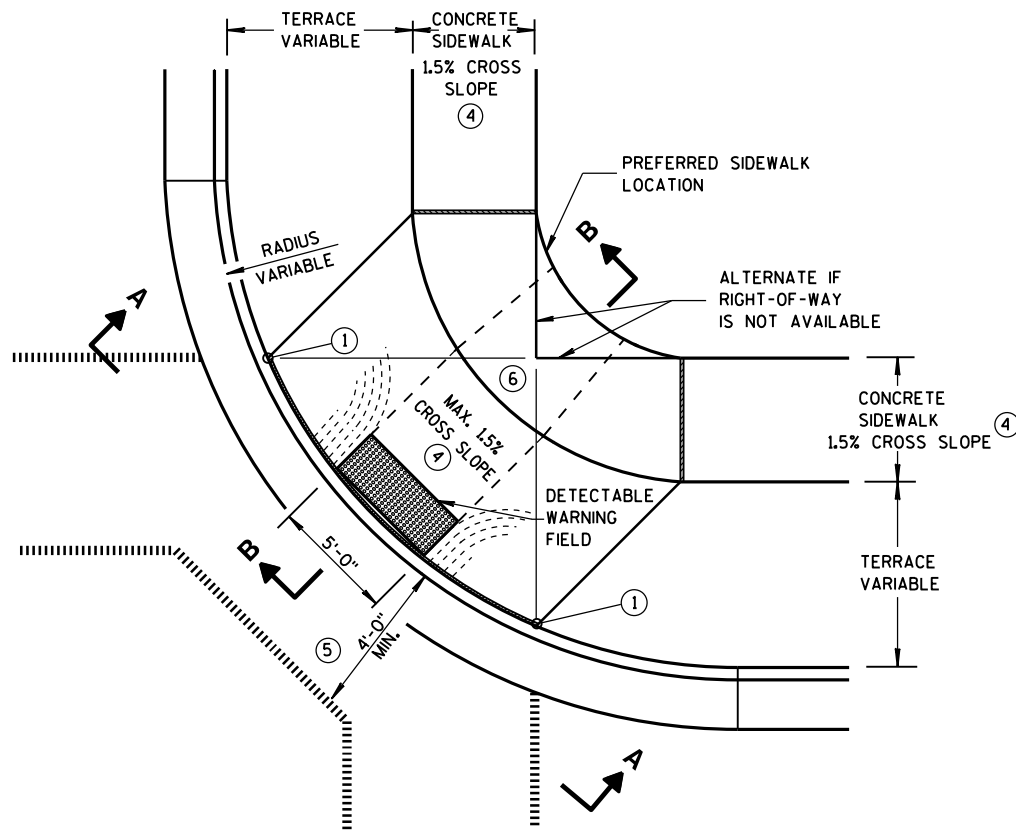
MAXIMUM DRILL HOLE
SIZE IS 1/8" GREATER
THAN TIE BAR DIAMETER

EXISTING
CONCRETE

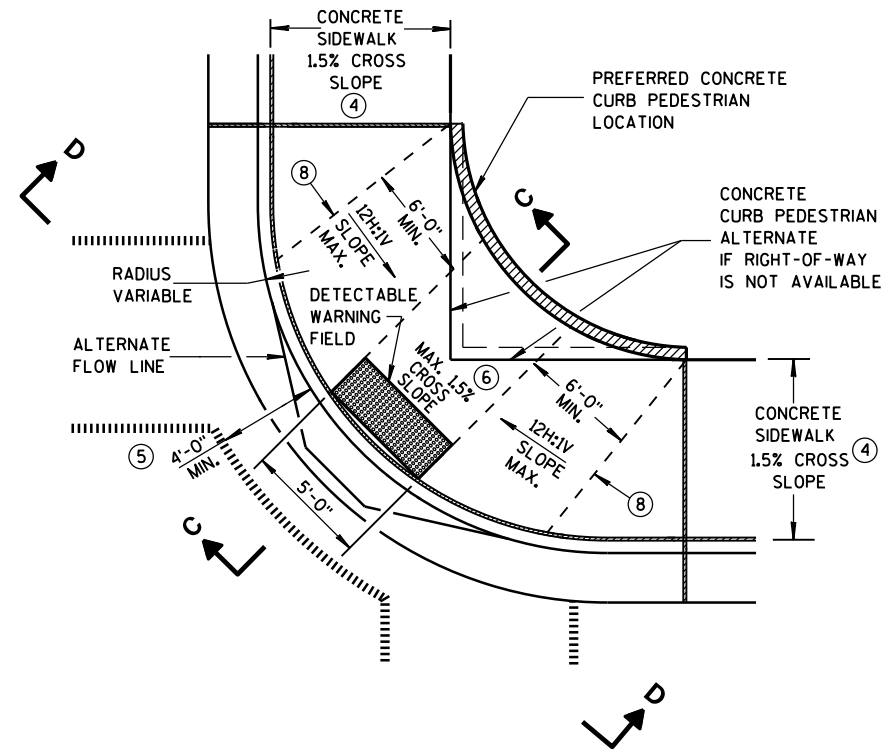
CONCRETE CURB, CONCRETE
CURB & GUTTER AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

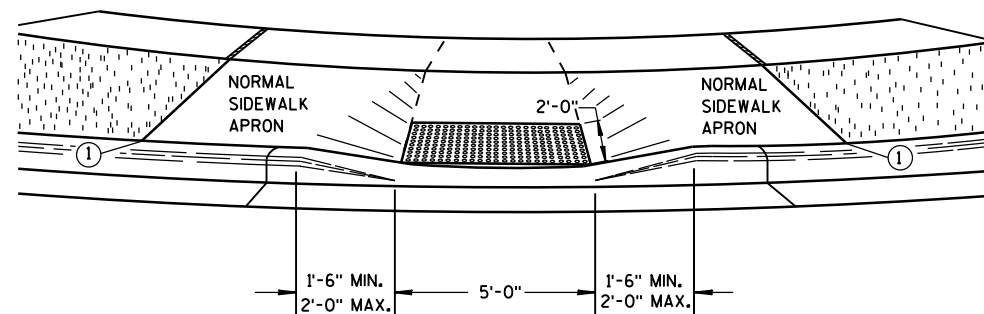
APPROVED
June, 2015 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



**PLAN VIEW
TYPE 1 RAMP**
(CENTER OF CORNER RADIUS)

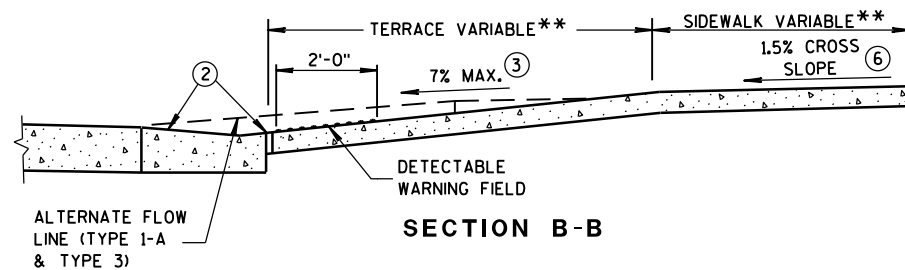


**PLAN VIEW
TYPE 1-A RAMP**
(NO TERRACE)

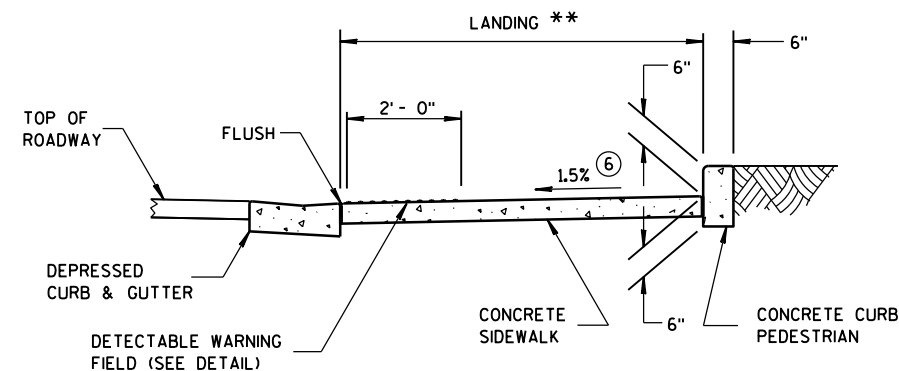


VIEW A-A

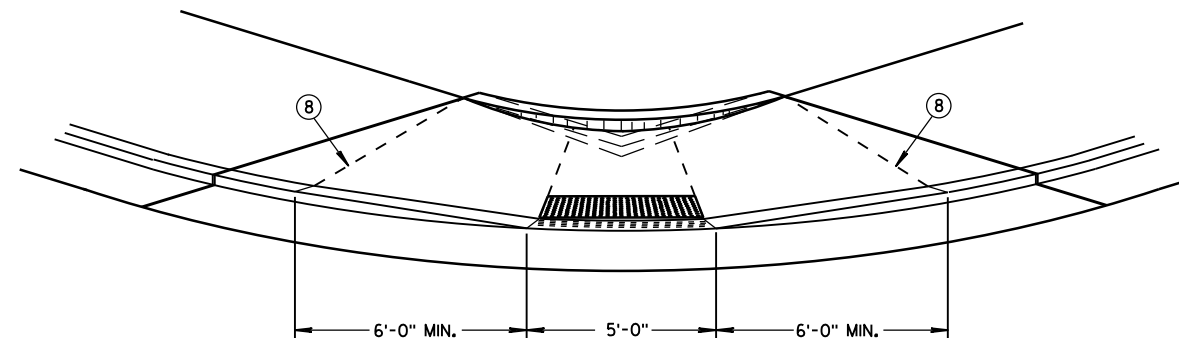
** WIDTH SHOWN ELSEWHERE
IN THE PLANS



SECTION B-B



SECTION C-C



VIEW D-D

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

WHEN NECESSARY, THE SIDEWALK ELEVATION MAY BE LOWERED TO MEET THE HIGH POINT ON THE RAMP.

TYPE 1 RAMPS SHALL HAVE A NORMAL SIDEWALK APRON AND CURB ON BOTH SIDES OF RAMP.

DETECTABLE WARNING FIELD SHALL BE MEASURED AND PAID BY THE SQUARE FOOT AS "CURB RAMP DETECTABLE WARNING FIELD". THE CONCRETE PEDESTRIAN CURB, IF NEEDED, SHALL BE MEASURED AND PAID BY THE LINEAL FOOT AS "CONCRETE CURB PEDESTRIAN". CONCRETE SIDEWALK IN THE CURB RAMP AREA SHALL BE MEASURED AND PAID BY THE SQUARE FOOT AS CONCRETE SIDEWALK, INCLUDING THE AREA UNDER THE DETECTABLE WARNING FIELD.

SELECT CURB RAMP DETECTABLE WARNING FIELD MATERIALS AND DEVICES FROM THE DEPARTMENT'S APPROVED MATERIALS LIST. THE COLOR OF THE DETECTABLE WARNING FIELD IS SPECIFIED ELSEWHERE AND IS INCIDENTAL TO THE BID ITEM OF "CURB RAMP DETECTABLE WARNING FIELD".

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

SURFACE TEXTURE OF THE RAMP SHALL BE OBTAINED BY COARSE BROOMING TRANSVERSE TO THE SLOPE OF THE RAMP.

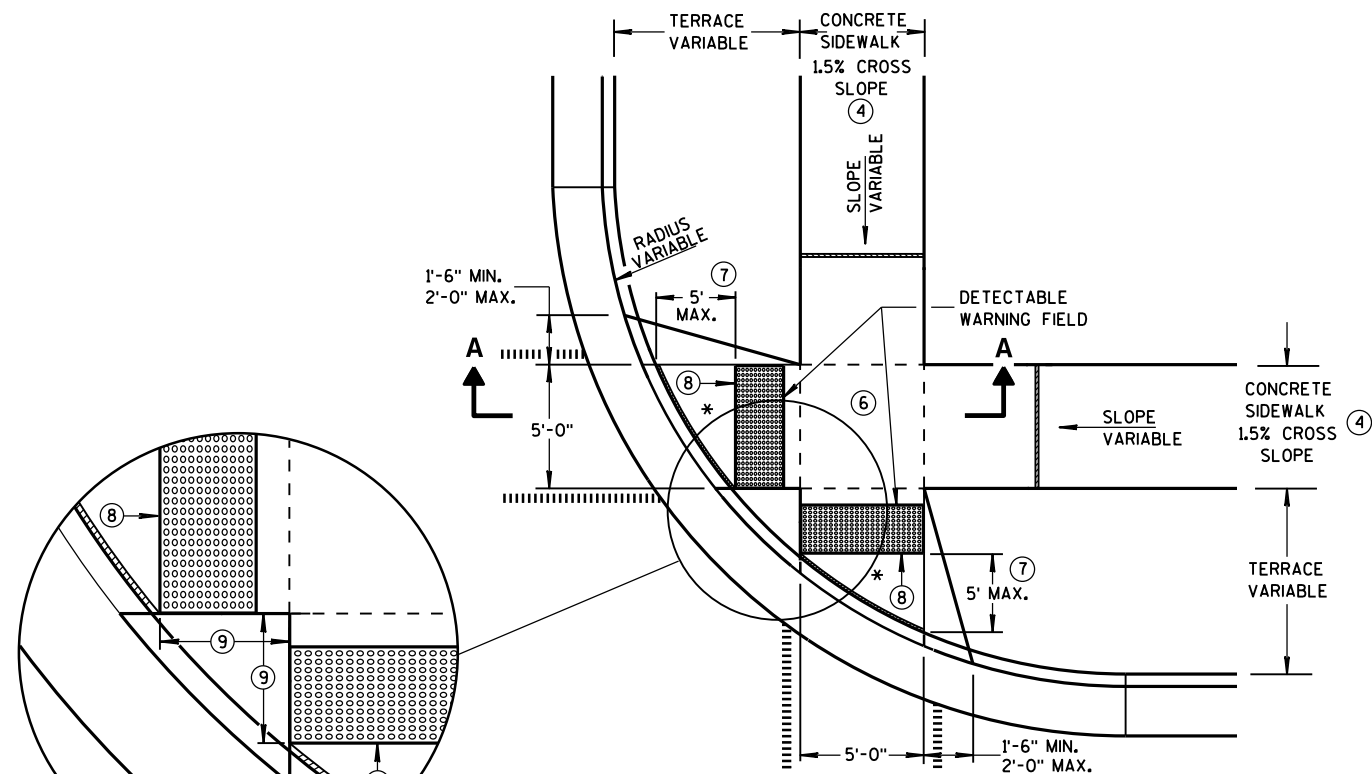
- ① THIS POINT IS AN EXTENSION OF OUTSIDE EDGE OF APPROACHING SIDEWALK WHERE IT MEETS THE BACK OF CONCRETE CURB.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑤ PROVIDE A LEVEL LANDING IN THE STREET AND GUTTER AREA. (2% MAXIMUM SLOPE IN ANY DIRECTION). WHEN THE GUTTER SLOPE EXCEEDS 2%, CONSTRUCT THE LEVEL LANDING IN THE STREET AREA.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑦ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.

LEGEND

- 1/2" EXPANSION JOINT-SIDEWALK
- - - - CONTRACTION JOINT FIELD LOCATED
- ||||| PAVEMENT MARKING CROSSWALK (WHITE)
- ALTERNATIVE LAYOUT

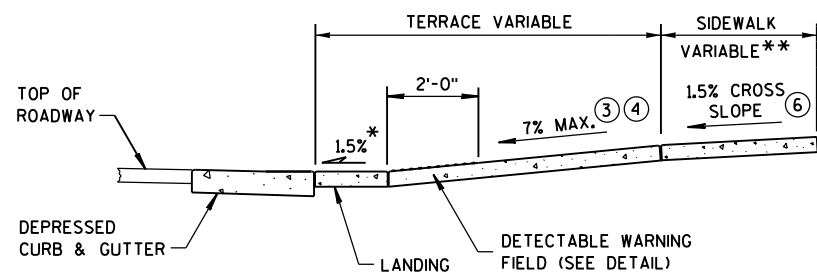
**CURB RAMPS
TYPES 1 AND 1-A**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



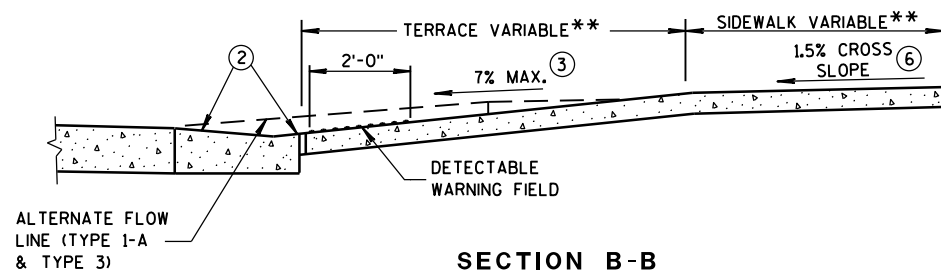
**PLAN VIEW
TYPE 2 RAMP**
(ON LINE WITH SIDEWALK)

* MAXIMUM 2.0% SLOPE
IN ALL DIRECTIONS IN
FRONT OF GRADE BREAK



SECTION A-A

** WIDTH SHOWN ELSEWHERE
IN THE PLANS



SECTION B-B

GENERAL NOTES

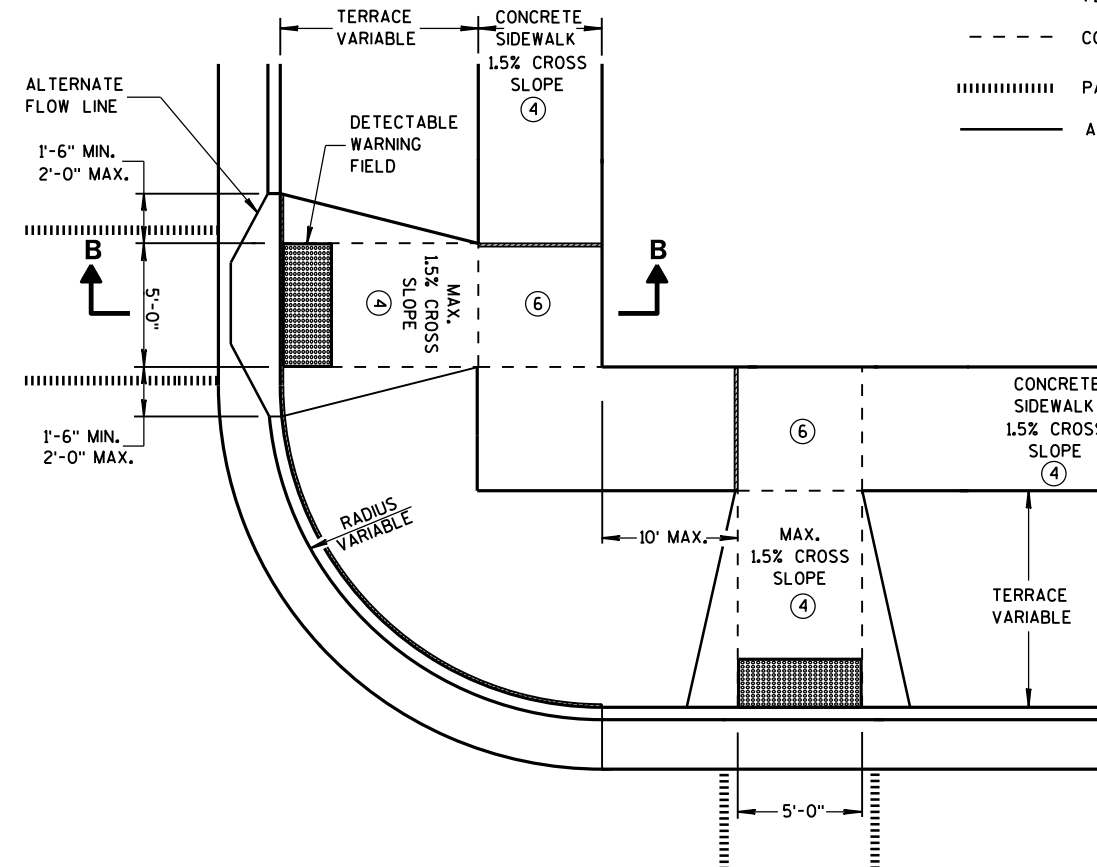
USE THE TYPE 3 RAMP ONLY WHEN A TYPE 1 OR TYPE 2 CANNOT BE ACHIEVED BECAUSE OF FIELD CONDITIONS.

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑦ WHEN THIS DISTANCE EXCEEDS 5 FEET, USE MULTIPLE DETECTABLE WARNING PANELS ACROSS THE RAMP AND STAGGER ADDITIONAL DETECTABLE WARNING PANEL(S) FORWARD TO REDUCE THIS DISTANCE.
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- ⑨ WHEN THIS DISTANCE IS LESS THAN 6'-0", IT MAY BE DIFFICULT TO ACHIEVE A 7% SLOPE OR FLATTER ALONG THE RAMP. REDUCE CURB HEIGHT IN TRIANGLE AREA TO ACHIEVE 7% SLOPE OR FLATTER ON RAMP. 2" MINIMUM CURB HEIGHT.

LEGEND

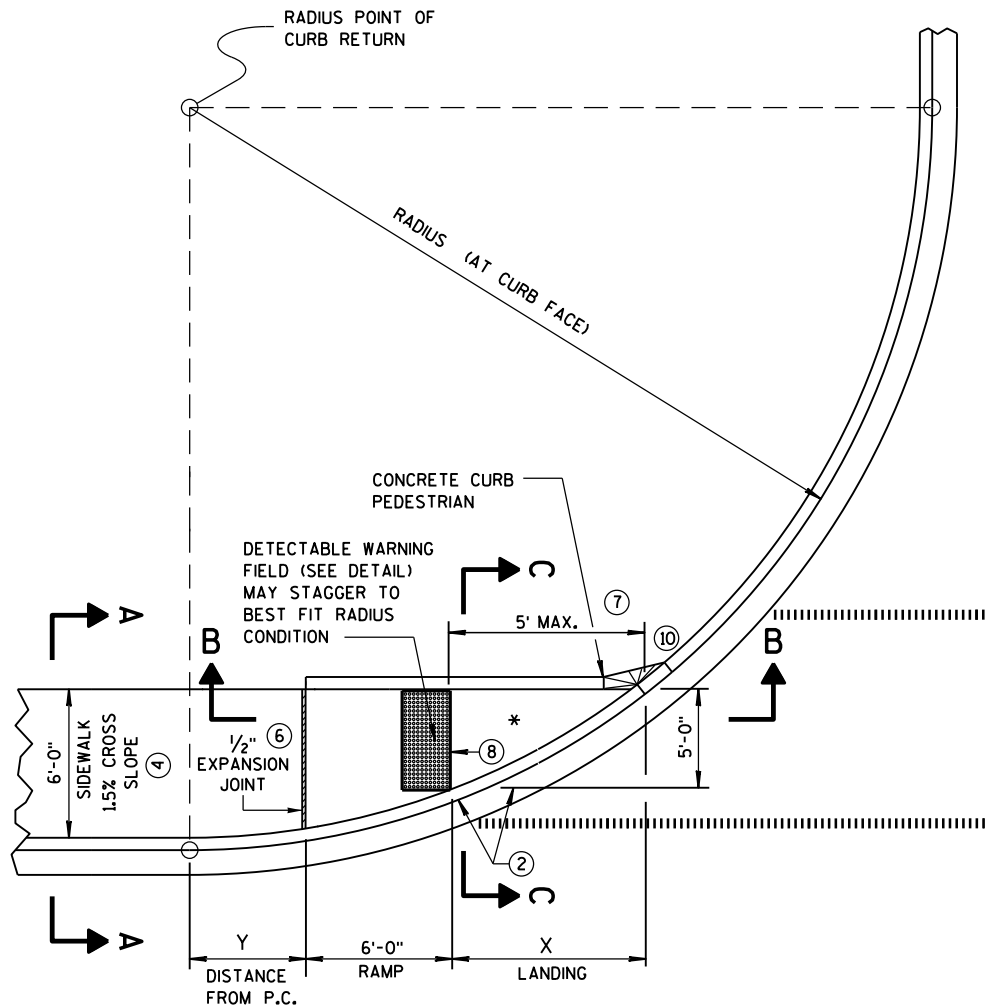
- 1/2" EXPANSION JOINT-SIDEWALK
- - - CONTRACTION JOINT FIELD LOCATED
- ||||| PAVEMENT MARKING CROSSWALK (WHITE)
- ALTERNATIVE LAYOUT



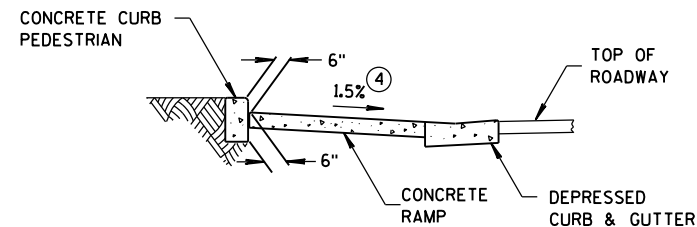
**PLAN VIEW
TYPE 3 RAMP**
(OUTSIDE OF CROSSWALK AREA)

**CURB RAMPS
TYPES 2 AND 3**

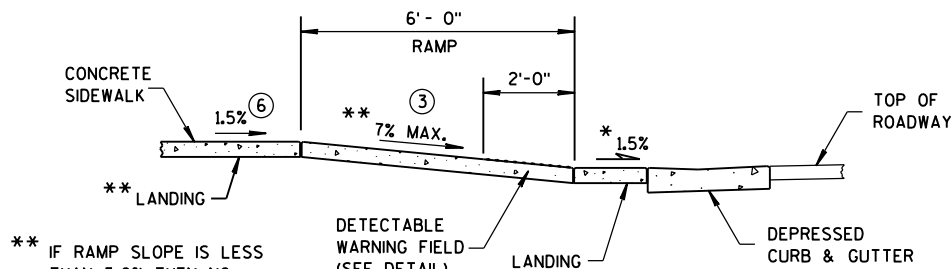
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CURB RAMP TYPE 4A
PLAN VIEW



SECTION C-C FOR TYPE 4A



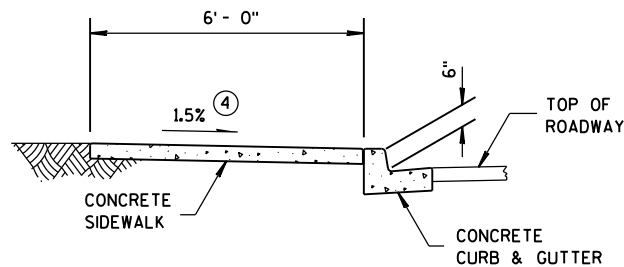
SECTION B-B FOR TYPE 4A

** IF RAMP SLOPE IS LESS THAN 5.0%, THEN NO ADJACENT UPHILL LANDING IS REQUIRED

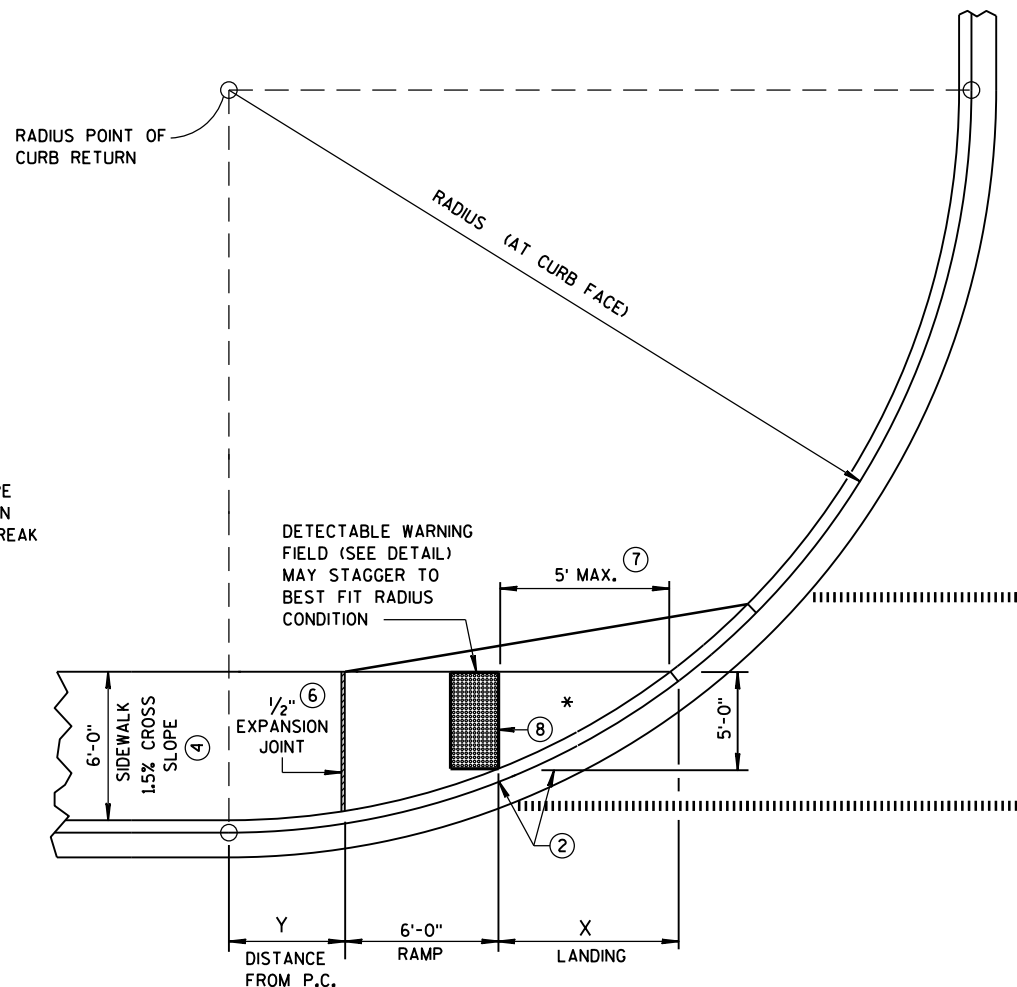
* MAXIMUM 2.0% SLOPE IN ALL DIRECTIONS IN FRONT OF GRADE BREAK

RADIUS (AT CURB FACE)	X	Y
20 FEET	6'-1 3/4"	2'-7 1/4"
30 FEET	7'-11 3/4"	4'-8 1/4"
40 FEET	9'-5 1/4"	6'-5"
50 FEET	10'-8 3/4"	7'-11 1/4"
60 FEET	11'-10 1/4"	9'-3 1/2"

INTERMEDIATE RADII CAN BE INTERPOLATED



SECTION A-A FOR TYPE 4A



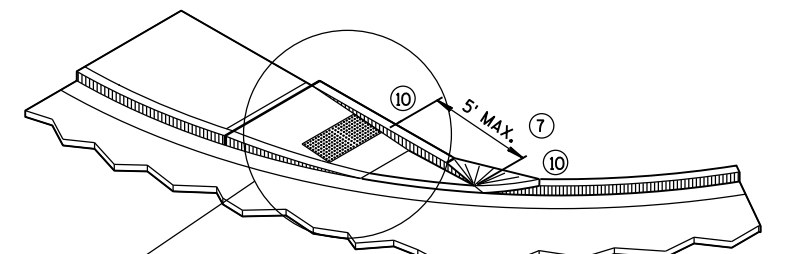
CURB RAMP TYPE 4A1
PLAN VIEW

GENERAL NOTES

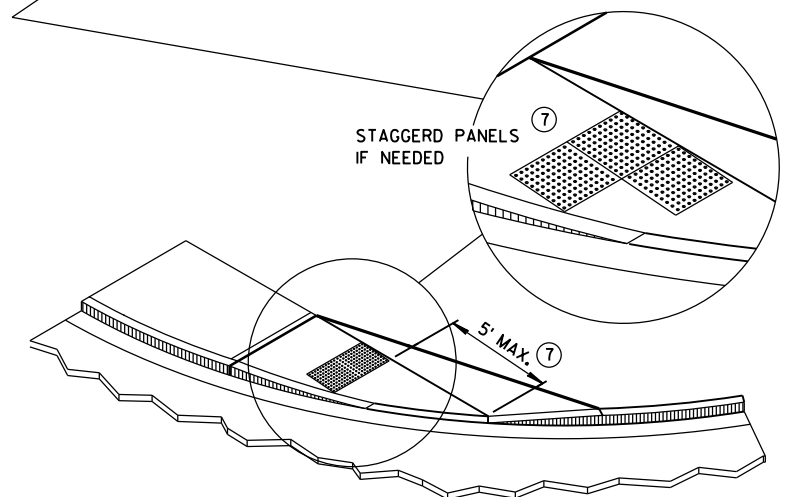
AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

- GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- WHEN THIS DISTANCE EXCEEDS 5 FEET, USE MULTIPLE DETECTABLE WARNING PANELS ACROSS THE RAMP AND STAGGER ADDITIONAL DETECTABLE WARNING PANEL(S) FORWARD TO REDUCE THIS DISTANCE.
- PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.



ISOMETRIC VIEW FOR TYPE 4A



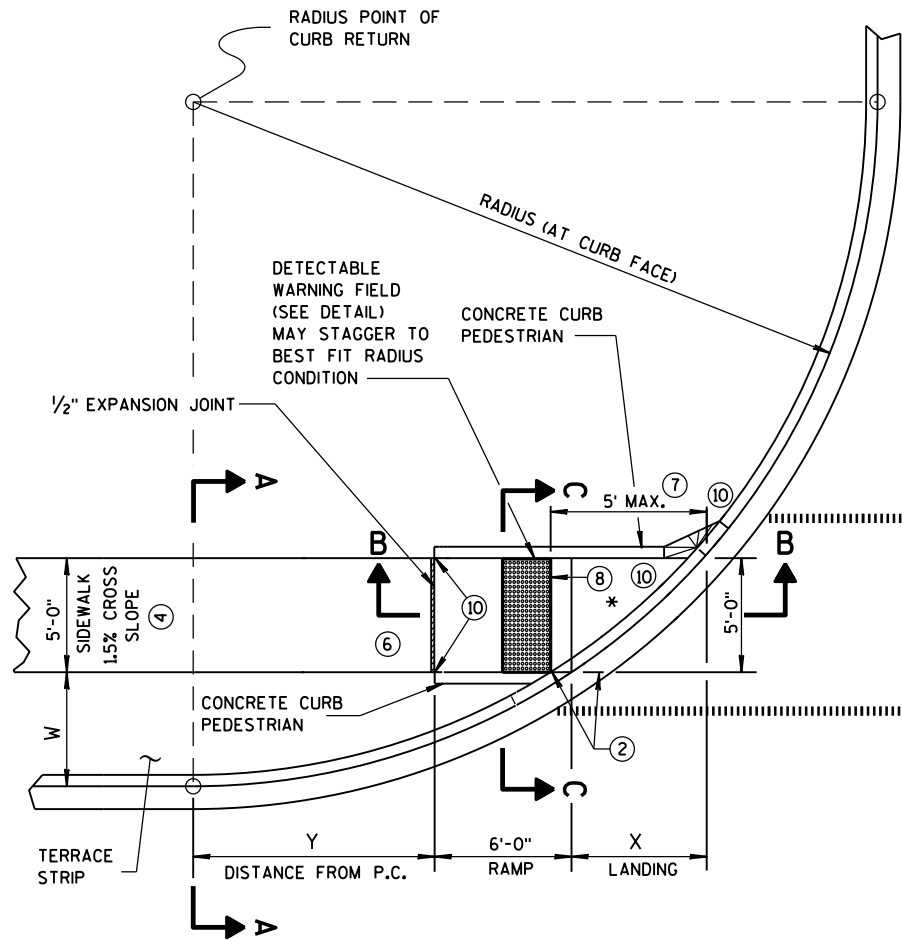
ISOMETRIC VIEW FOR TYPE 4A1

LEGEND

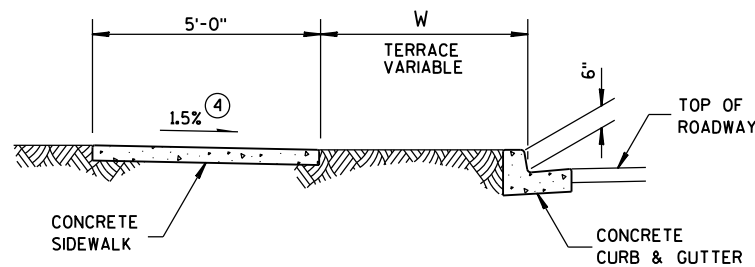
- 1/2" EXPANSION JOINT-SIDEWALK
- CONTRACTION JOINT FIELD LOCATED
- PAVEMENT MARKING CROSSWALK (WHITE)

CURB RAMPS
TYPES 4A AND 4A1

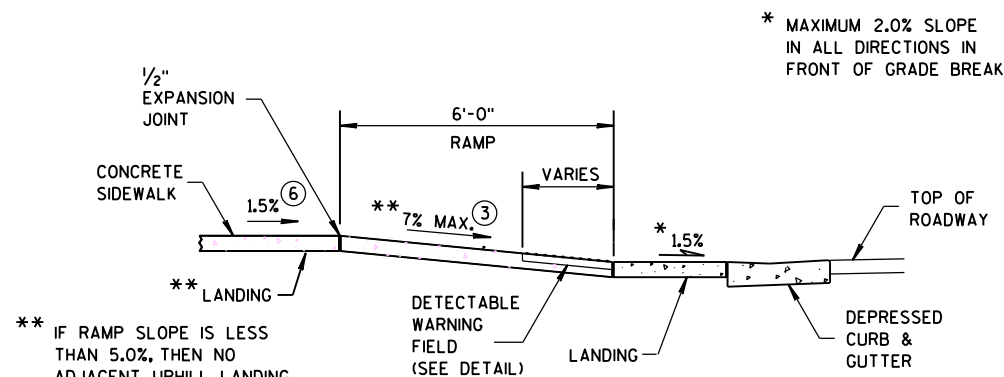
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CURB RAMP TYPE 4B
PLAN VIEW

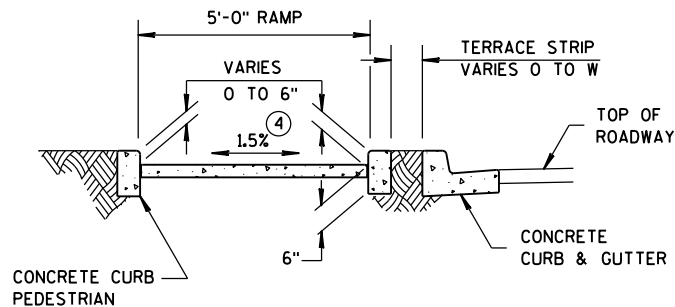


SECTION A-A FOR TYPE 4B

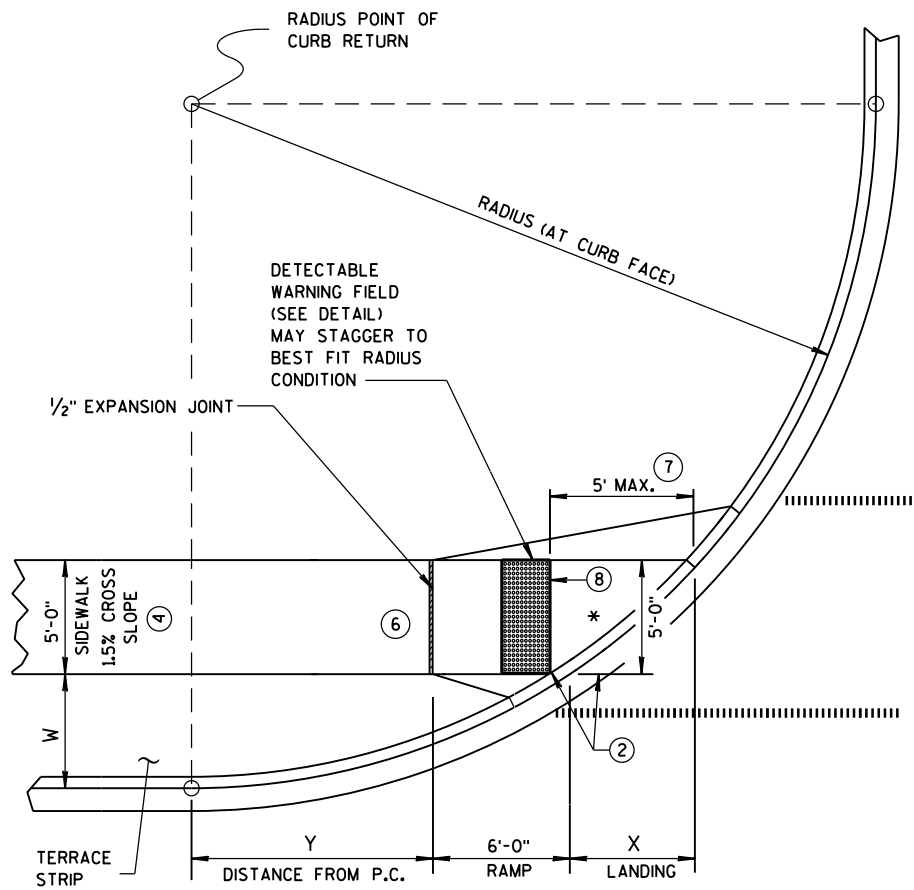


SECTION B-B FOR TYPE 4B

- LEGEND**
- 1/2" EXPANSION JOINT-SIDEWALK
 - CONTRACTION JOINT FIELD LOCATED
 - PAVEMENT MARKING CROSSWALK (WHITE)



SECTION C-C FOR TYPE 4B

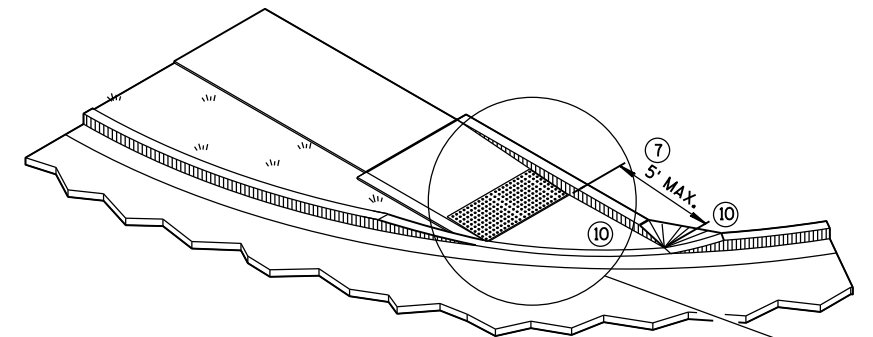


CURB RAMP TYPE 4B1
PLAN VIEW

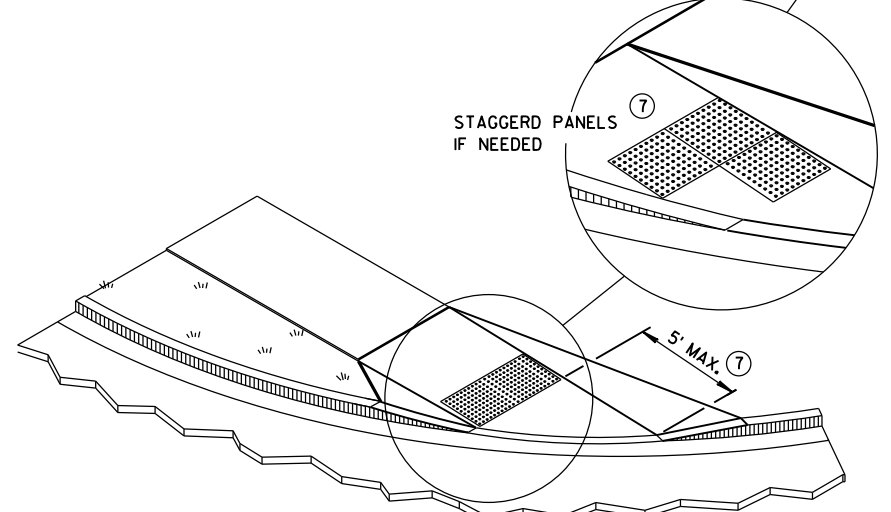
RADIUS (AT CURB FACE)	W = 3' - 0"		W = 4' - 0"		W = 5' - 0"		W = 6' - 0"		W = 7' - 0"	
	X	Y	X	Y	X	Y	X	Y	X	Y
20 FEET	5'-5 1/2"	4'-6 1/2"	4'-8 1/2"	6'-0"	4'-1"	7'-2 3/4"	3'-7"	8'-3 1/2"	3'-1 1/2"	9'-2 1/2"
30 FEET	7'-3 3/4"	7'-1"	6'-5 1/2"	8'-11 1/2"	5'-9 1/4"	10'-7"	5'-2 1/2"	12'-0"	4'-8 3/4"	13'-3 1/4"
40 FEET	8'-9 1/2"	9'-2 1/2"	7'-10"	11'-5 1/4"	7'-1"	13'-4 1/2"	6'-5 3/4"	15'-3/4"	5'-11 1/2"	16'-7 1/4"
50 FEET	10'-3/4"	11'-3/4"	9'-1/4"	13'-7 1/4"	8'-2 1/2"	15'-9 1/2"	7'-6 1/2"	17'-9"	6'-11 3/4"	19'-6 1/4"
60 FEET	11'-2 1/2"	12'-8 3/4"	10'-3/4"	15'-6 1/2"	9'-2 1/4"	17'-11 3/4"	8'-5 3/4"	20'-1 3/4"	7'-10 1/2"	22'-1 1/2"

GENERAL NOTES

- INTERMEDIATE RADII CAN BE INTERPOLATED
- AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS. DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
- 2 GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
 - 3 ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
 - 4 ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
 - 6 PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
 - 7 WHEN THIS DISTANCE EXCEEDS 5 FEET, USE MULTIPLE DETECTABLE WARNING PANELS ACROSS THE RAMP AND STAGGER ADDITIONAL DETECTABLE WARNING PANEL(S) FORWARD TO REDUCE THIS DISTANCE.
 - 8 PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
 - 10 INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.



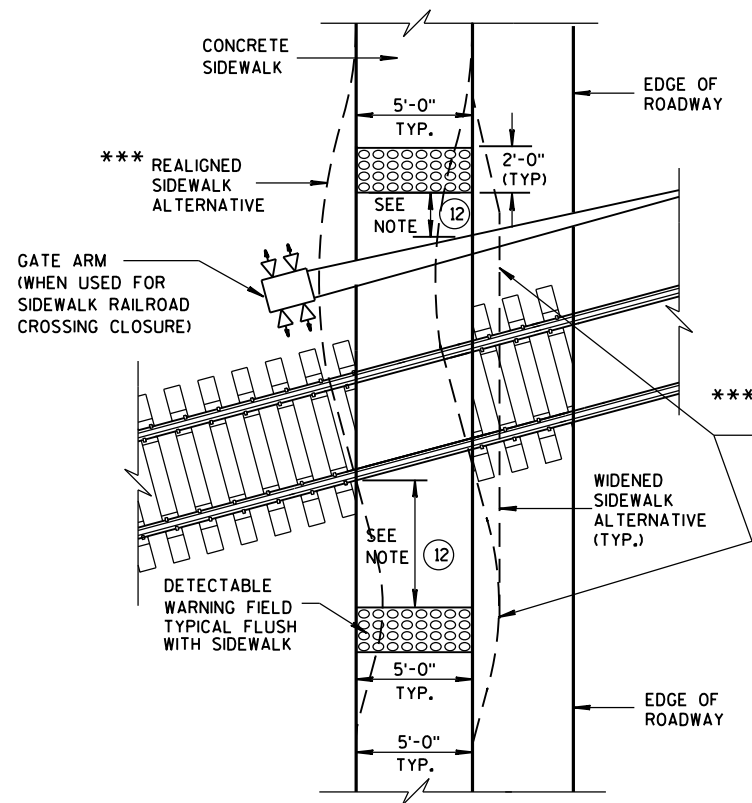
ISOMETRIC VIEW FOR TYPE 4B



ISOMETRIC VIEW FOR TYPE 4B1

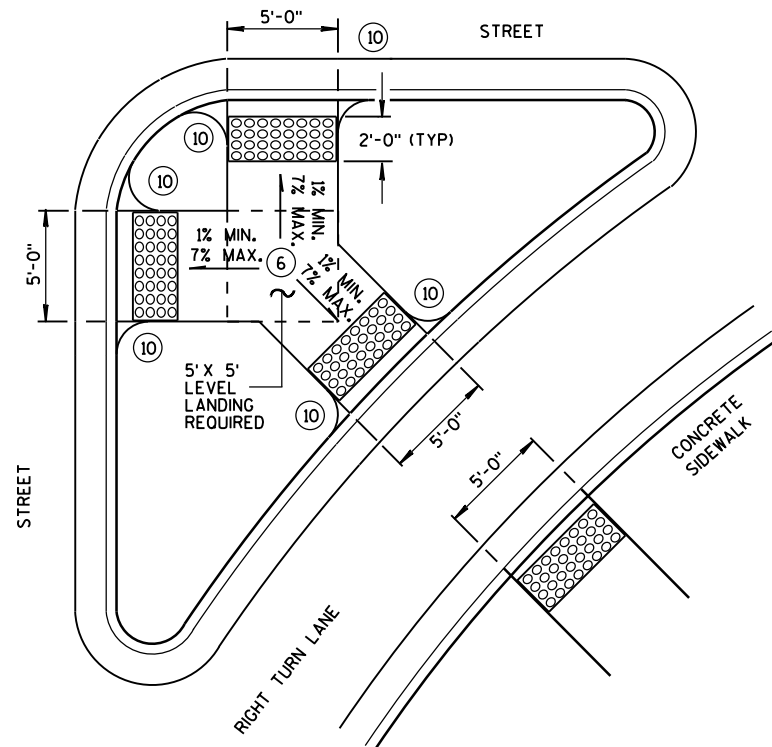
CURB RAMPS
TYPE 4B AND 4B1

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

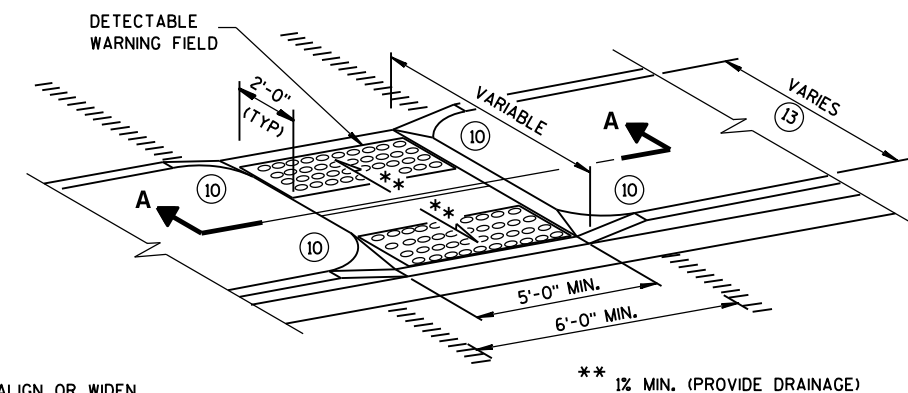


TYPE 8
DETECTABLE WARNINGS
AT RAILROAD CROSSING

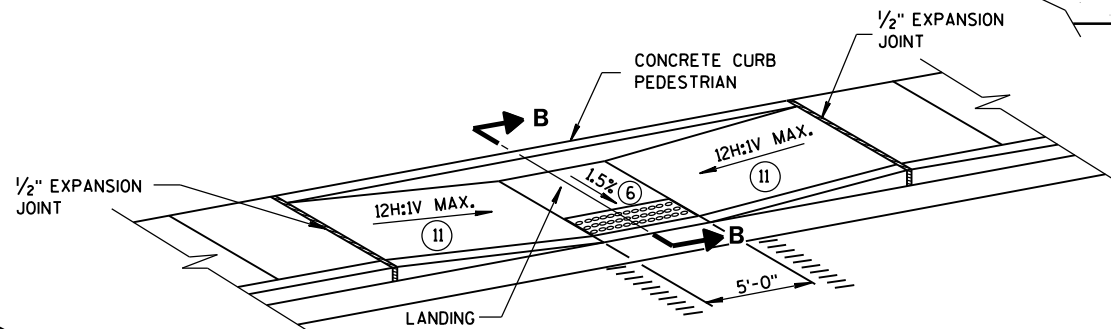
REFER TO GENERAL NOTES ② AND ③
FOR ALL ISLAND CURB RAMPS



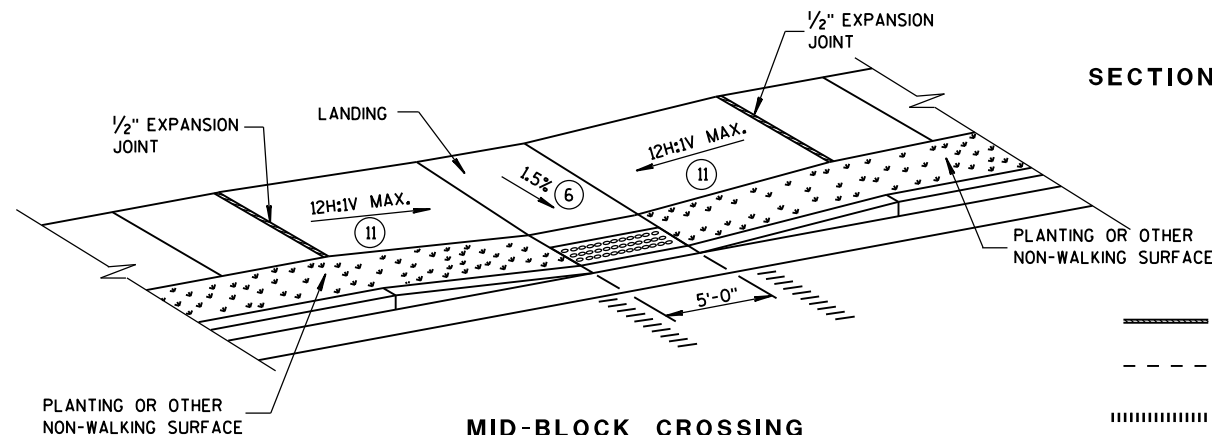
TYPE 6
DETECTABLE WARNING AT ISLANDS



MEDIAN ISLAND
NON-ELEVATED CROSSING
TYPE 5



MID-BLOCK CROSSING
TYPE 7A

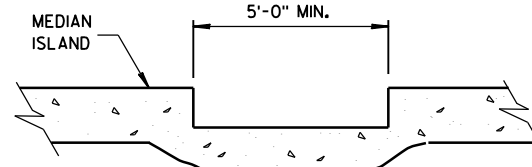


MID-BLOCK CROSSING
TYPE 7B

NOTE: THESE PARALLEL AND PARALLEL/PERPENDICULAR CURB RAMPS
MAY BE USED AT INTERSECTIONS AND MID BLOCK LOCATIONS.

GENERAL NOTES

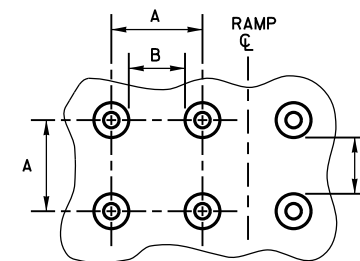
- SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2%.
- DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑩ INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.
- ⑪ SLOPE SIDEWALK TOWARD LANDING AS SHOWN WHERE THERE IS NO TERRACE OR WHERE THE TERRACE WIDTH IS LESS THAN 6 FEET WIDE.
- ⑫ THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO A RAILROAD CROSSING SHALL BE 1.5 FEET ± 0.1' FROM THE FACE OF THE GATE ARM IF THE GATE ARM EXTENDS ACROSS THE SIDEWALK. WHERE THERE IS NO PEDESTRIAN GATE, THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO THE RAILROAD CROSSING SHALL BE 15 FEET FROM THE NEAREST RAIL.
- ⑬ DO NOT INSTALL DETECTABLE WARNING FIELDS IF MEDIAN WIDTH BETWEEN BACK OF CURBS IS LESS THAN 6 FEET.



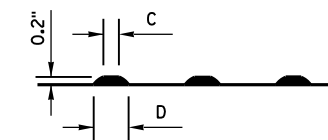
SECTION A-A

	MIN.	MAX.
A	1.6"	2.4"
B	0.65"	1.5"
C	*	*
D	0.9"	1.4"

* THE C DIMENSION IS 50% TO 65% OF THE D DIMENSION.

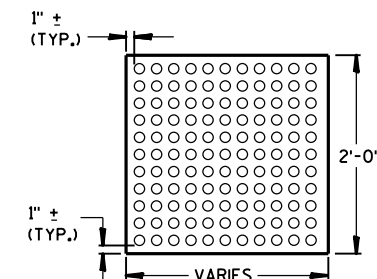


PLAN VIEW



ELEVATION VIEW

TRUNCATED DOMES
DETECTABLE WARNING PATTERN DETAIL



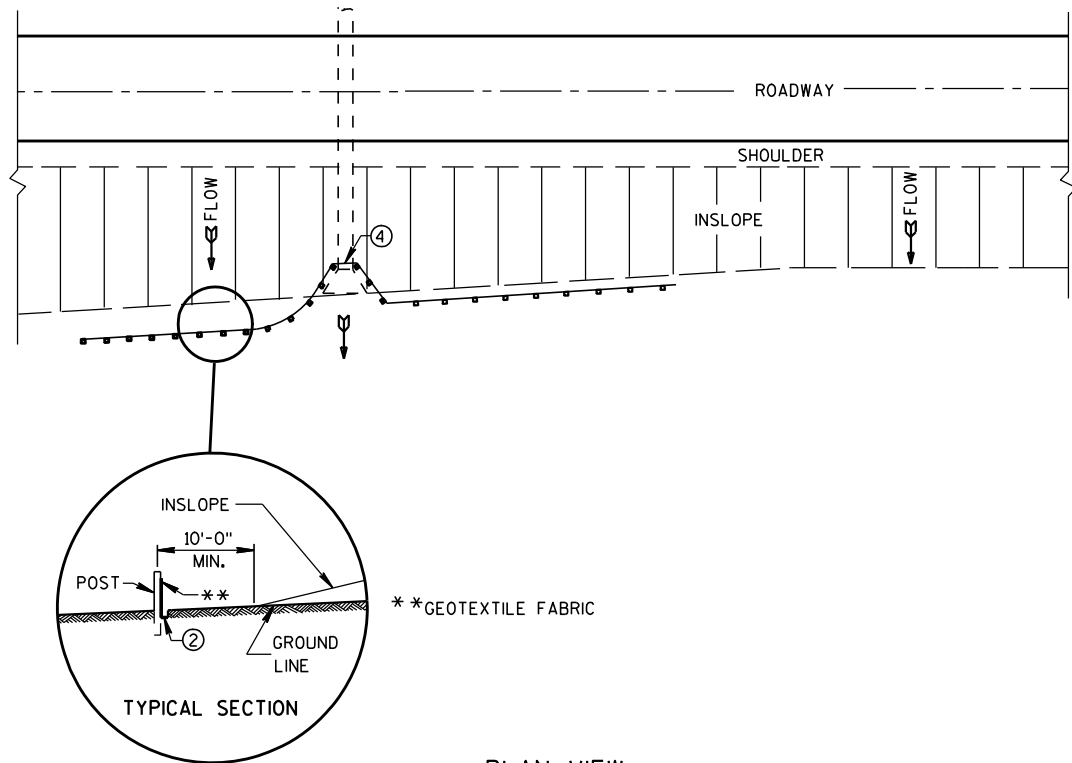
PLAN VIEW
DETECTABLE WARNING
FIELD (TYPICAL)

- LEGEND**
- 1/2" EXPANSION JOINT-SIDEWALK
 - CONTRACTION JOINT FIELD LOCATED
 - PAVEMENT MARKING CROSSWALK (WHITE)

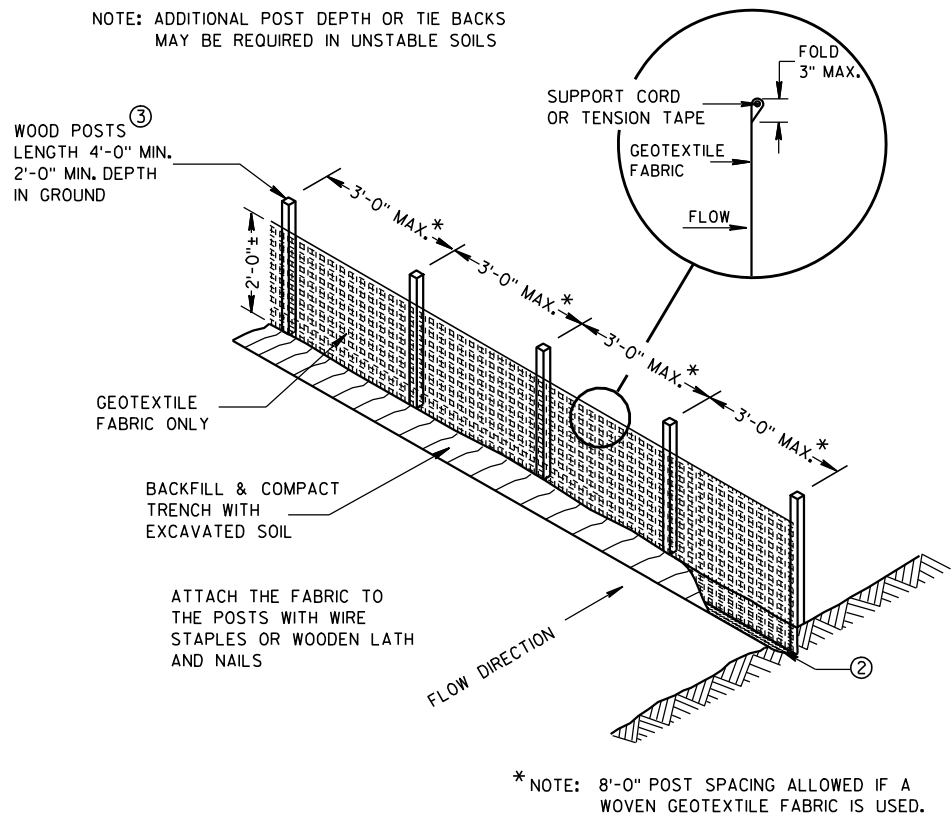
CURB RAMPS
TYPES 5, 6, 7A, 7B & 8

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

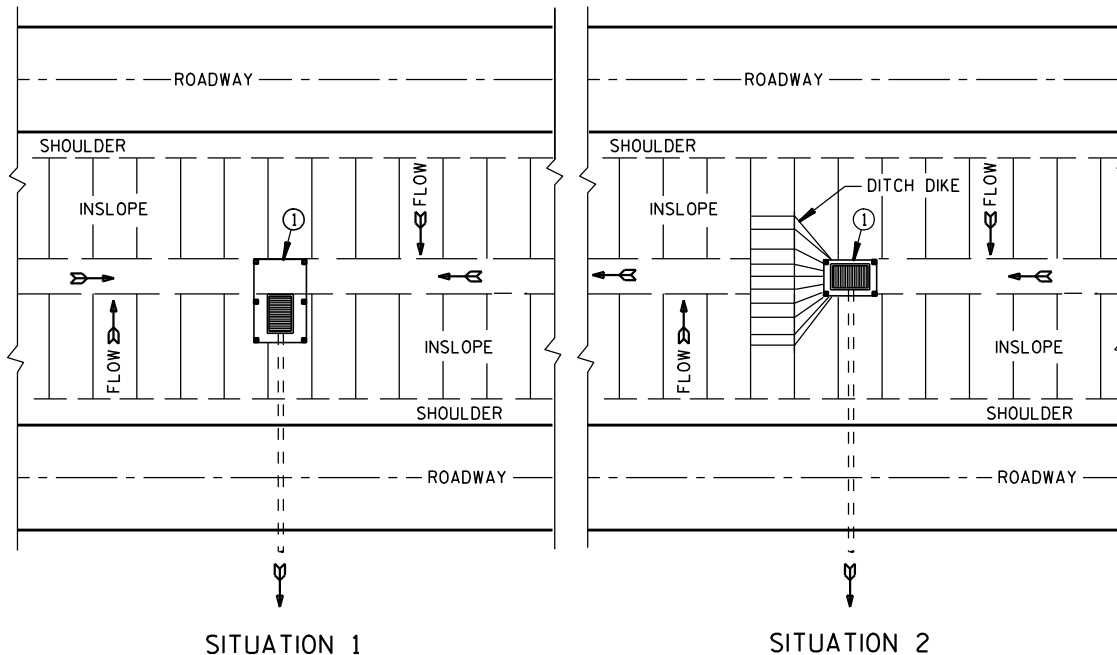
APPROVED
June, 2015 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



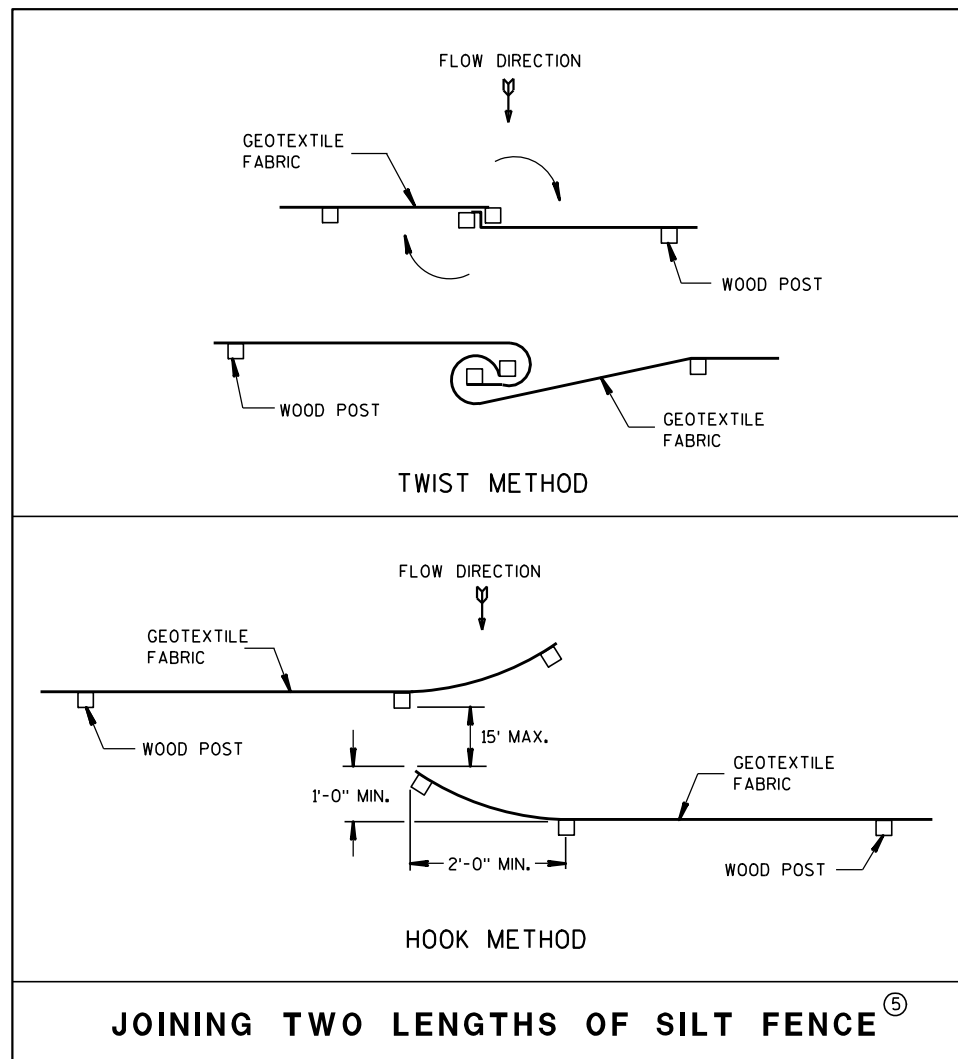
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

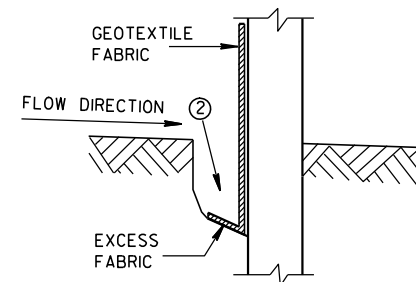


JOINING TWO LENGTHS OF SILT FENCE

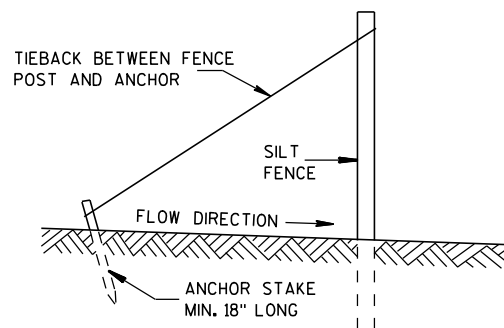
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

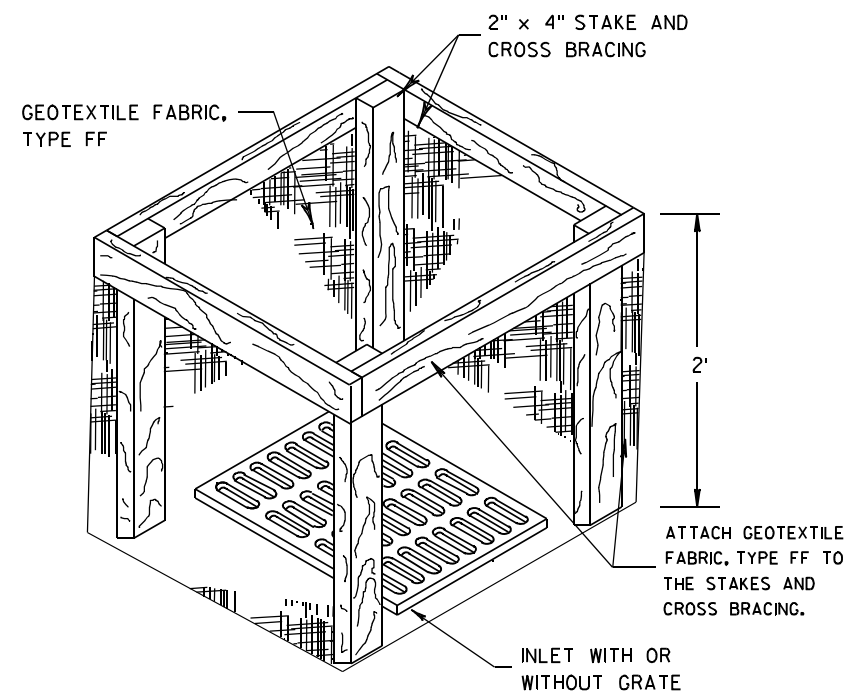
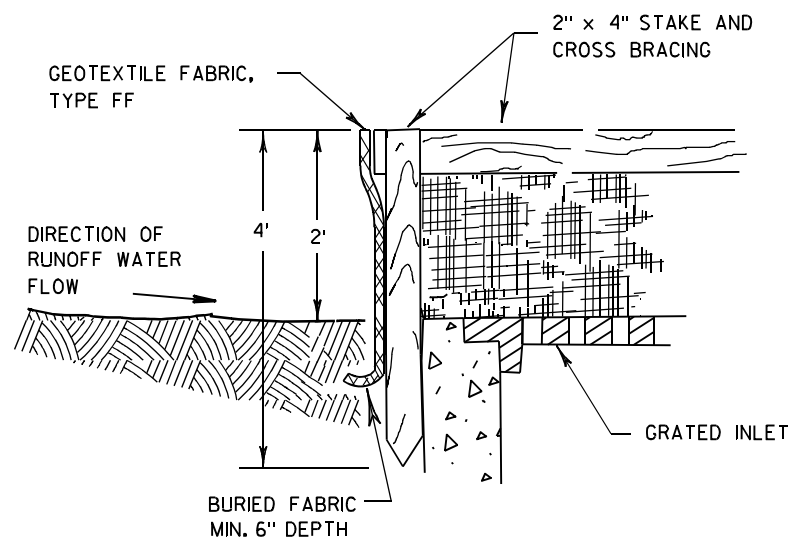


TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



INLET PROTECTION, TYPE A

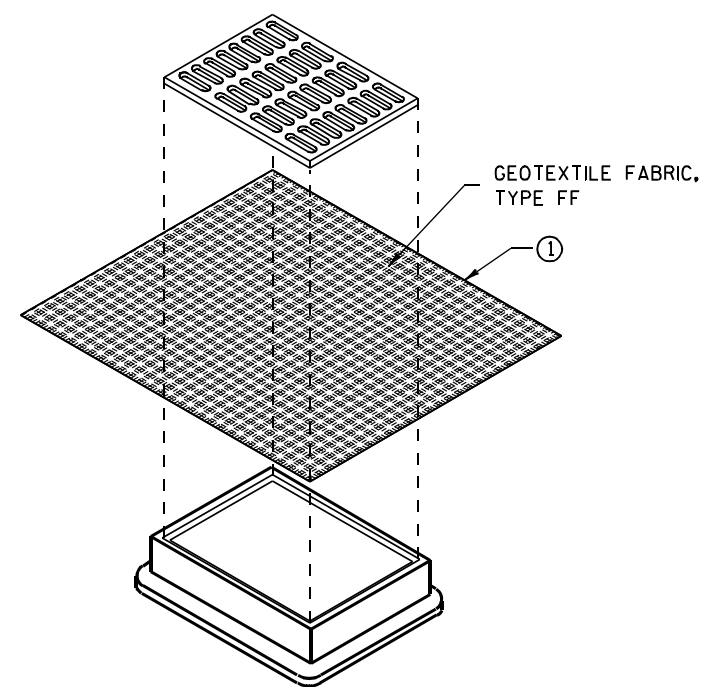
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

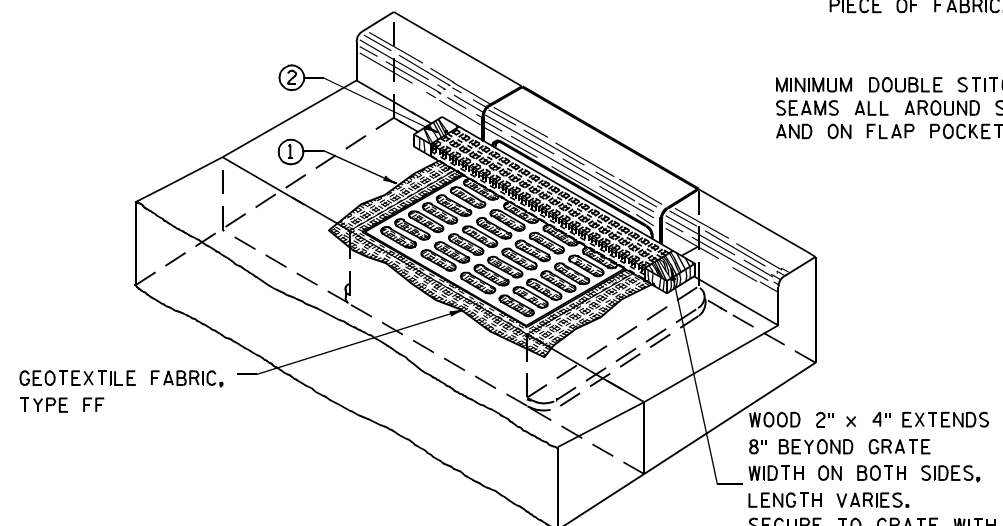
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

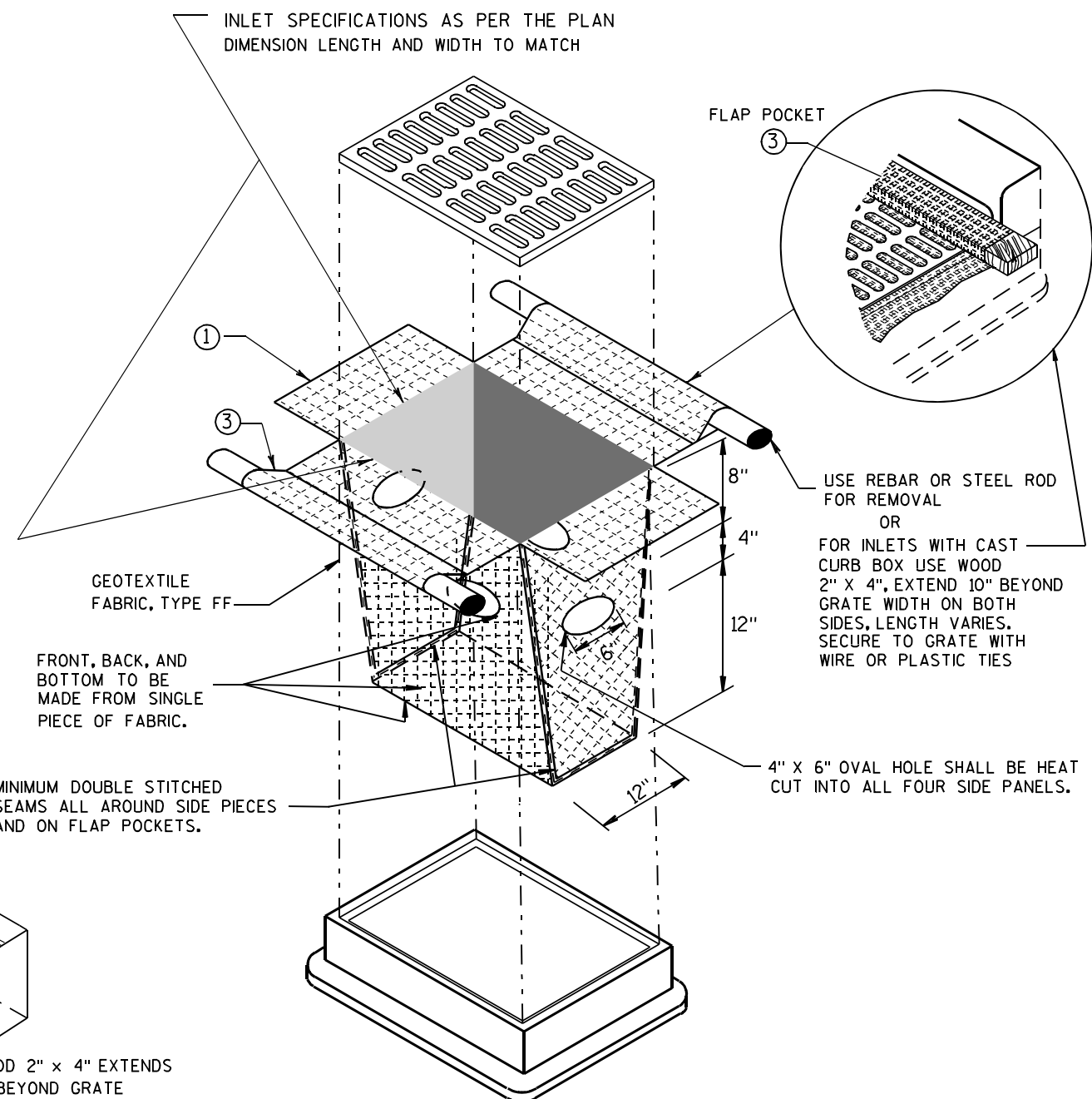
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLower THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



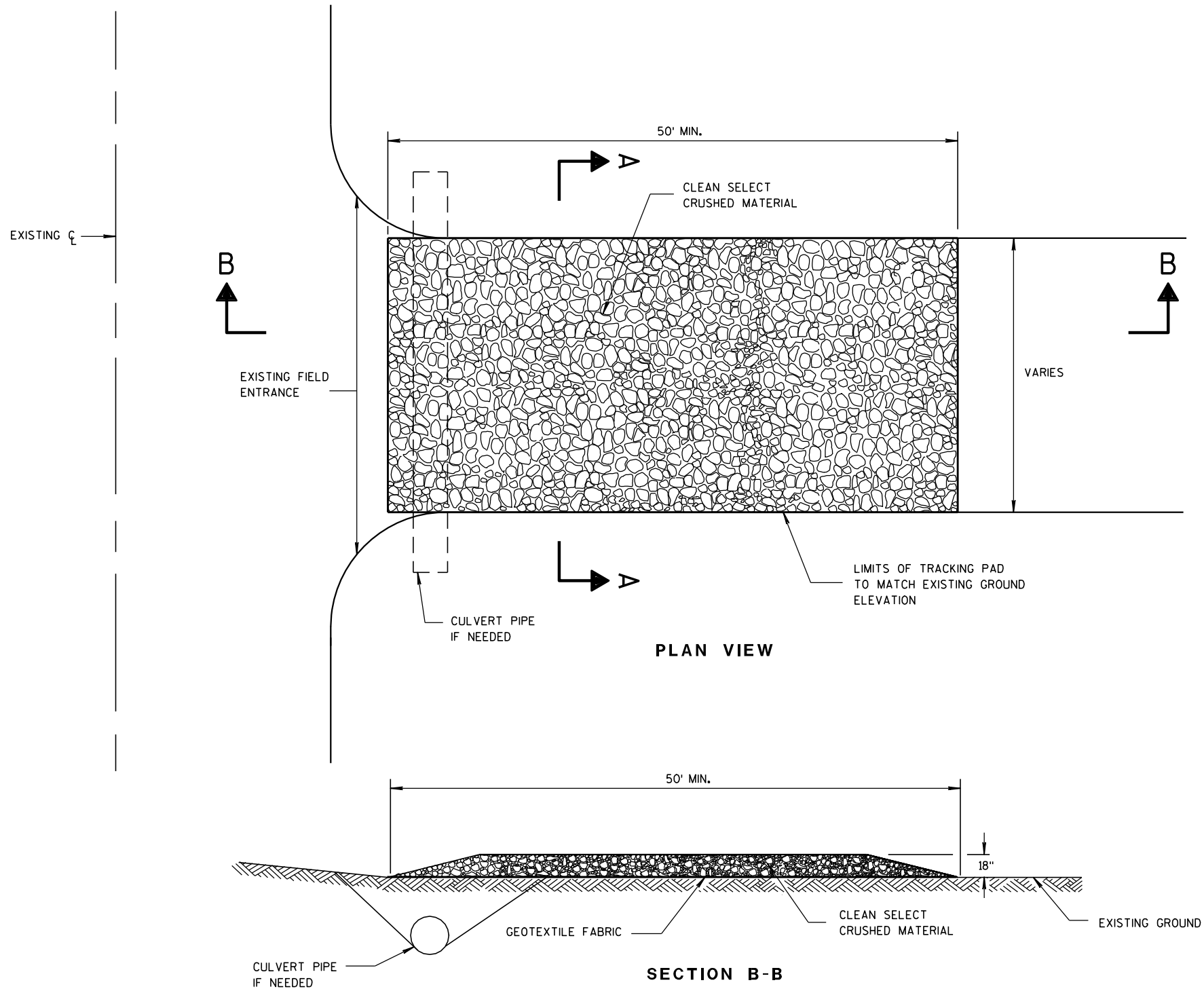
INLET PROTECTION, TYPE D

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

**INLET PROTECTION
TYPE A, B, C, AND D**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/16/02 /S/ Beth Cannestra
DATE
FHWA CHIEF ROADWAY DEVELOPMENT ENGINEER



TRACKING PAD

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRACKING PAD SHALL BE INSPECTED DAILY. DEFICIENT AREAS SHALL BE REPAIRED OR REPLACED IMMEDIATELY.

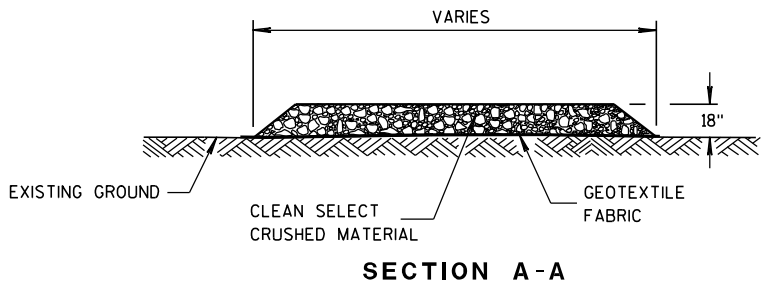
TRACKING PAD TO BE REMOVED AFTER CONSTRUCTION IS COMPLETED.

TRACKING PAD SHALL BE THE FULL WIDTH OF THE EGRESS POINT.

SURFACE WATER MUST BE PREVENTED FROM PASSING THROUGH THE TRACKING PAD. FLOWS SHALL BE DIVERTED AWAY, AROUND OR CONVEYED UNDER THE TRACKING PAD.

CULVERT PIPE OR OTHER BMP USED TO DIVERT WATER AWAY, AROUND OR UNDER THE TRACKING PAD SHALL BE DESIGNED TO CONVEY THE 2 YEAR - 24 HOUR EVENT.

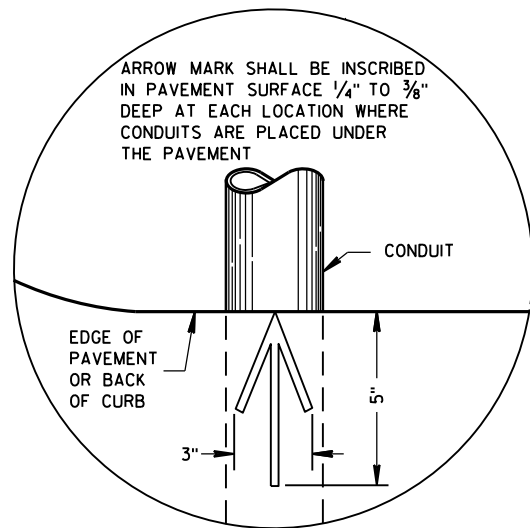
THE COST OF ADDITIONAL BMP TO DIVERT WATER ARE INCIDENTAL TO THE TRACKING PAD BID ITEM.



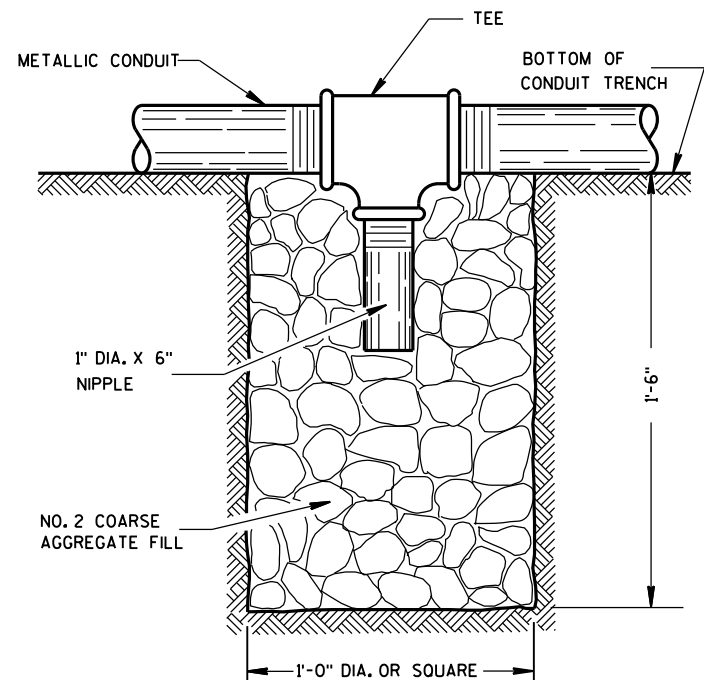
TRACKING PAD

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/24/2011
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

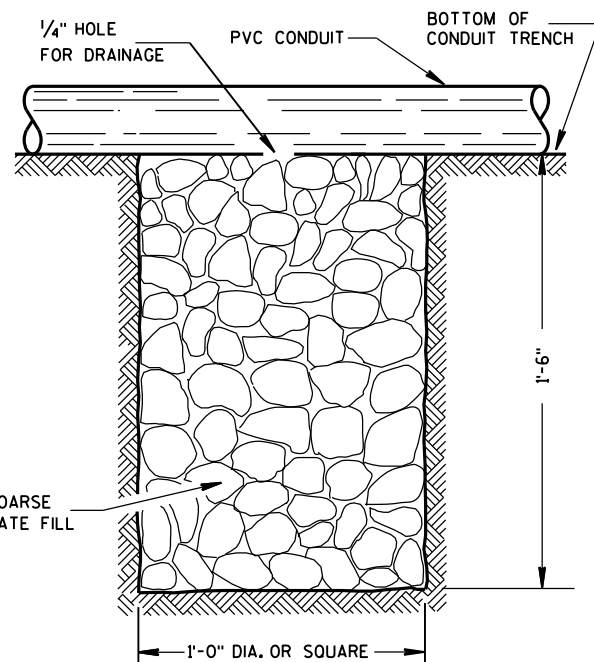


PLAN VIEW
ARROW MARK



NOTE: INSTALL AT LOCATIONS WHERE METALLIC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR METALLIC CONDUIT



NOTE: INSTALL AT LOCATIONS WHERE PVC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR PVC CONDUIT

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

METALLIC (STANDARD SPECIFICATION 652.2.2) OR NONMETALLIC (STANDARD SPECIFICATION 652.2.3) CONDUIT SHALL BE FURNISHED AND PLACED AS SHOWN.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

THE TRENCH SHALL NOT BE BACKFILLED PRIOR TO INSPECTION OF THE CONDUIT.

ALL METALLIC CONDUIT RACEWAY ENDS SHALL BE REAMED AND THREADED.

ALL METALLIC CONDUIT IN WHICH WIRE OR CABLE IS TO BE INSTALLED SHALL BE BUSHED WITH APPROVED THREADED BUSHINGS BEFORE INSTALLATION OF THE WIRE OR CABLE.

ALL METALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT TO BE INSTALLED SHALL BE CAPPED WITH THREADED PROTECTIVE CAPS, AS APPROVED BY THE ENGINEER.

ALL NONMETALLIC CONDUIT SHALL BE CAPPED OR PLUGGED IMMEDIATELY AFTER INSTALLATION AND SHALL REMAIN CAPPED OR PLUGGED UNTIL WIRE/CABLES ARE INSTALLED.

NONMETALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

BENDING OF PVC ELECTRICAL CONDUIT SHALL BE ACCOMPLISHED BY USING A BLANKET OR EMERSION TYPE TANK DESIGNED FOR THE PURPOSE OF BENDING PVC ELECTRICAL CONDUIT.

ALL CUT ENDS SHALL BE TRIMMED INSIDE AND OUTSIDE TO REMOVE ALL ROUGH EDGES ON NONMETALLIC CONDUIT. (SEE NEC 347.5)

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY U.L. LISTED ADAPTER FITTINGS SHALL BE USED.

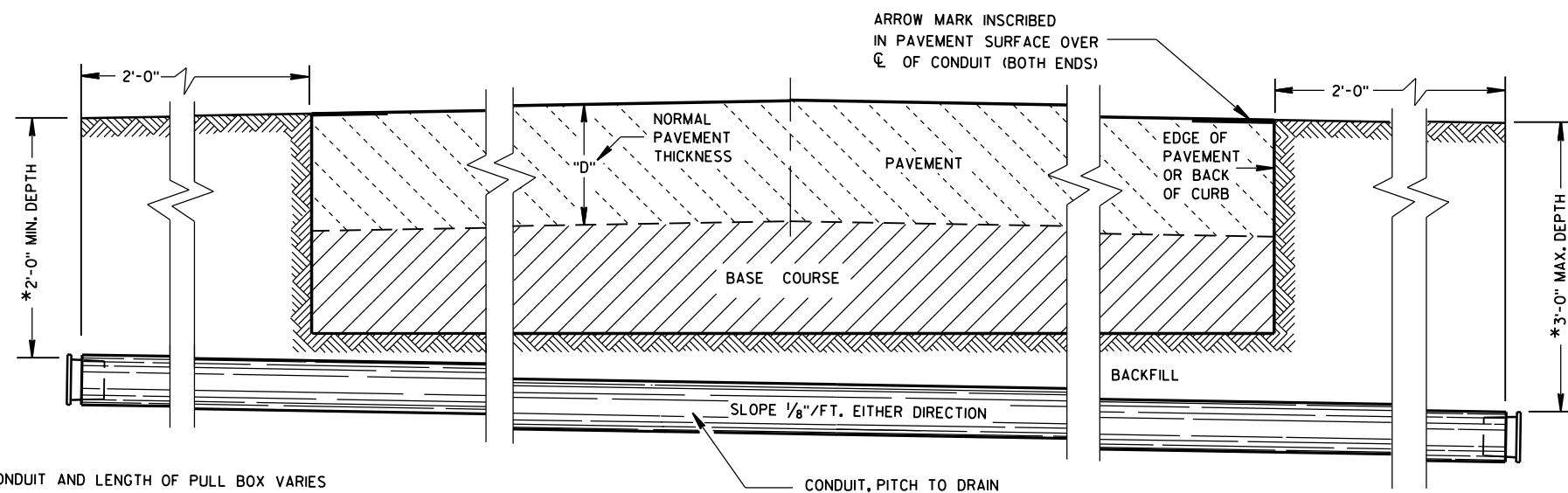
PRIOR TO CONDUIT ACCEPTANCE, CONDUIT CAPS OR PLUGS SHALL BE REMOVED, AND THE CAPS, PLUGS AND CONDUIT ENDS SHALL BE THOROUGHLY CLEANED AND THEN THE CAPS OR PLUGS REINSTALLED TO ENSURE THAT THE CAPS OR PLUGS CAN BE EASILY REMOVED IN THE FUTURE.

ALL CONDUIT BEING FURNISHED AND INSTALLED SHALL HAVE THE U.L. LABEL FIRMLY ATTACHED.

CONDUIT RUNS SHALL BE THE SAME SIZE OF CONDUIT FROM ONE END TO THE OTHER (FROM PULL BOX TO PULL BOX-OR-JUNCTION BOX TO JUNCTION BOX-OR-BASE TO BASE, ETC.).

TRACER WIRE SHALL BE INSTALLED AS STATED IN THE STANDARD SPECIFICATION, ITEM 652.3.1.1.

ALL CONDUIT RUNS SHALL BE STRAIGHT (WITHOUT BENDS) FROM PULL BOX TO PULL BOX, PULL BOX TO BASE AND BASE TO BASE AS SHOWN ON THE PLANS.



*DEPTH OF CONDUIT AND LENGTH OF PULL BOX VARIES WITH HEIGHT OF CURB USED. ALSO SEE PULL BOX S.D.D. 9B4

SIDE ELEVATION
DETAIL FOR CONDUIT UNDER PAVED HIGHWAYS

CONDUIT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Ahmet Demirbilek
DATE STATE ELECTRICAL ENGINEER
FHWA

TABLE OF NOMINAL DIMENSIONS AND WEIGHTS

DIMENSION IN INCHES		CORRUGATED STEEL PIPE								
PIPE DIAMETER (INSIDE)	A	12	12	12	18	18	18	24	24	24
PIPE LENGTH **	B	24	30	36	24	30	36	36	42	48
WALL THICKNESS	C	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064
COVER	D	10 1/4	10 1/4	10 1/4	16 1/4	16 1/4	16 1/4	22 1/4	22 1/4	22 1/4
FRAME	E	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2	26 1/2	26 1/2	26 1/2
FRAME	F	8 1/2	8 1/2	8 1/2	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2
FRAME	G	11 1/2	11 1/2	11 1/2	17 1/2	17 1/2	17 1/2	23 1/2	23 1/2	23 1/2
WEIGHT IN POUNDS *										
FRAME AND COVER		60	60	60	110	110	110	155	155	155

* THE ACTUAL WEIGHT OF THE MANHOLE FRAME AND COVER MAY VARY WITHIN 5 PERCENT PLUS OR MINUS OF THE WEIGHTS SHOWN.

** NORMALLY USED LENGTHS. THE PROJECT ENGINEER SHALL DETERMINE IF PIPE LENGTHS, OTHER THAN THOSE SPECIFIED, SHALL BE USED, TO A MAXIMUM OF 48" (CONTINUOUS LENGTH, NON-SPLICED). THE ADDITIONAL LENGTH SHALL BE INCIDENTAL TO THE PULL BOX BID PRICE.

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL FRAMES AND COVERS SHALL BE HEAVY DUTY TYPE, SUITABLE FOR VEHICULAR TRAFFIC LOADS.

PULL BOXES LOCATED IN THE ROADWAYS SHALL HAVE LOCKING COVERS.

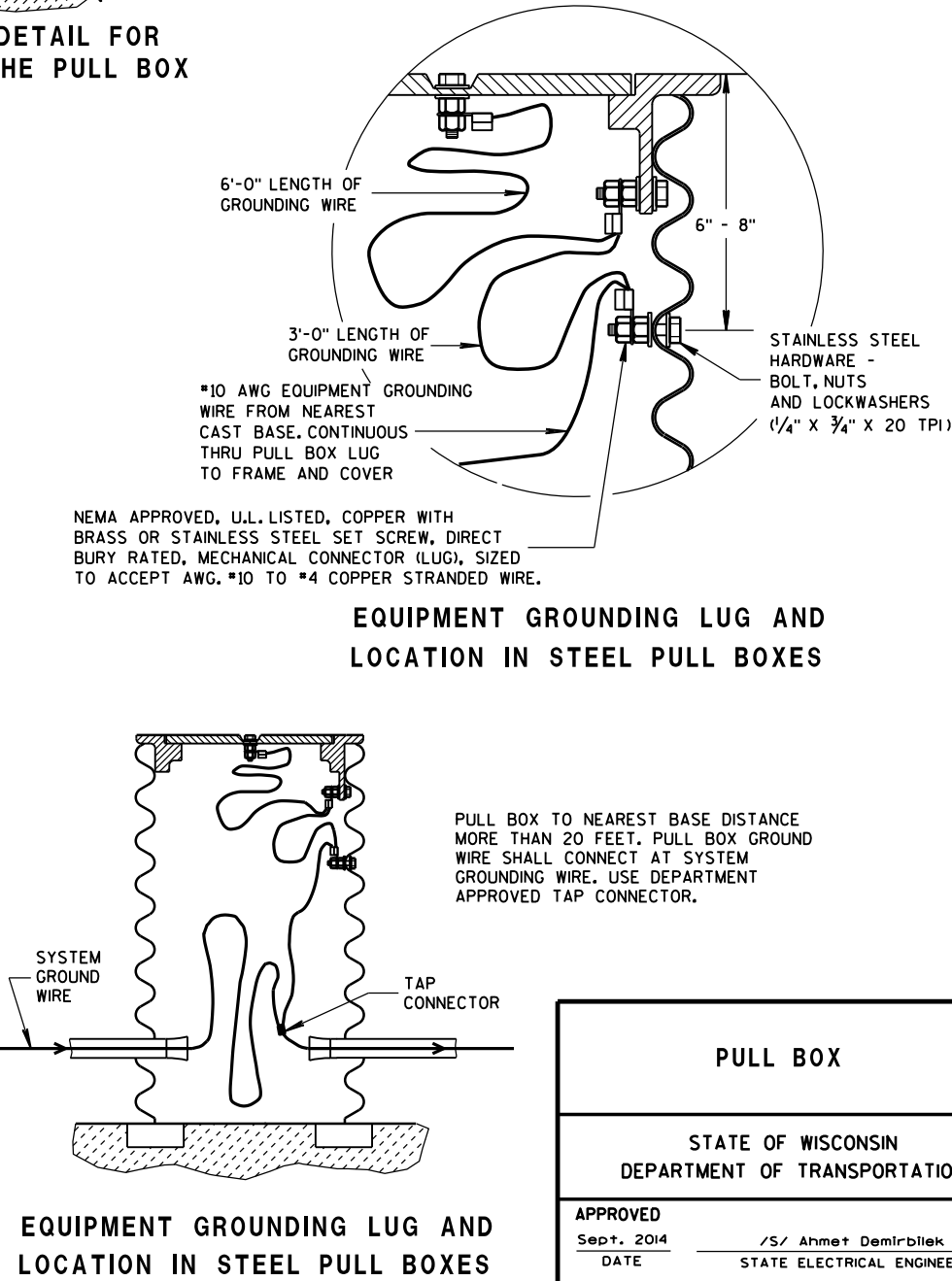
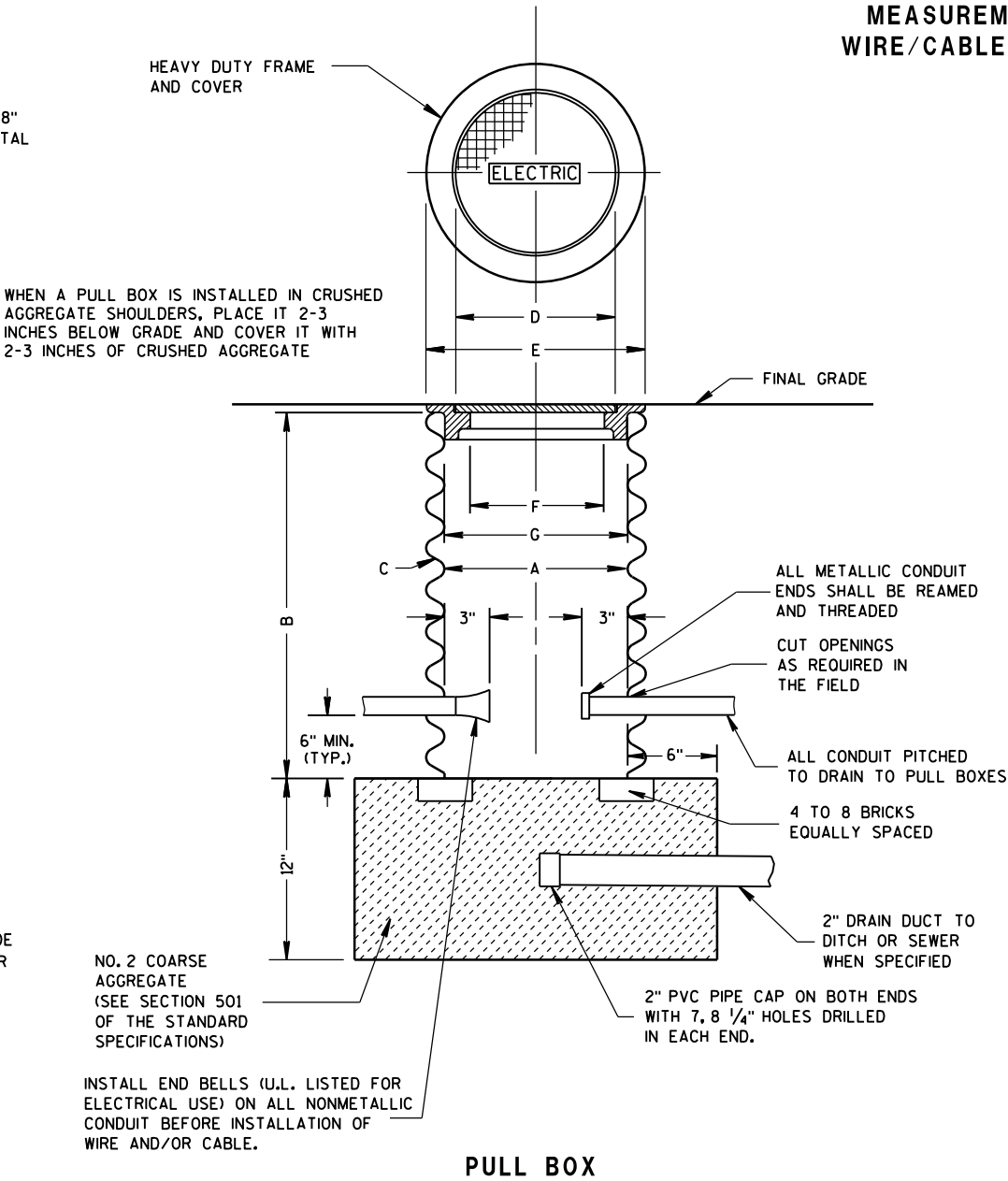
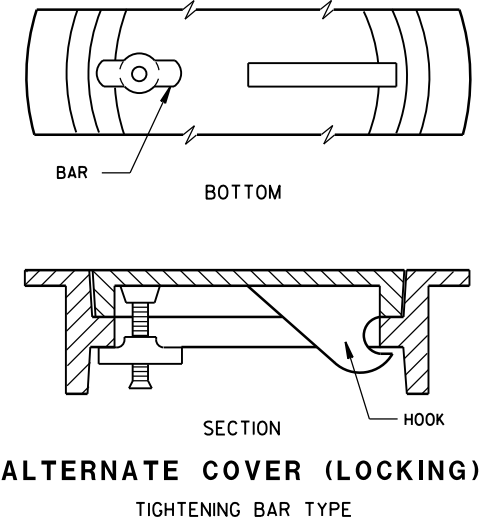
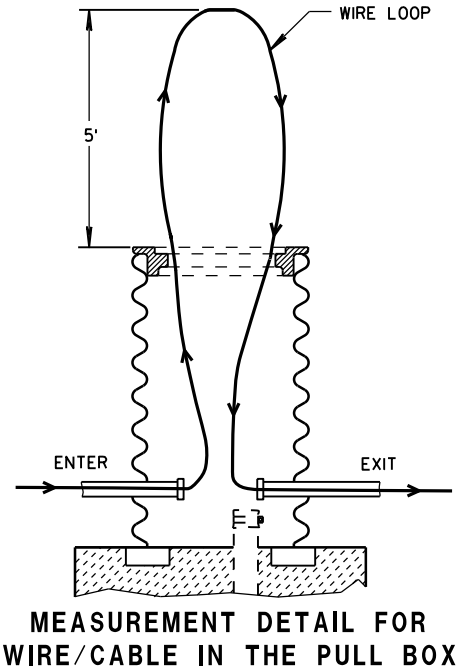
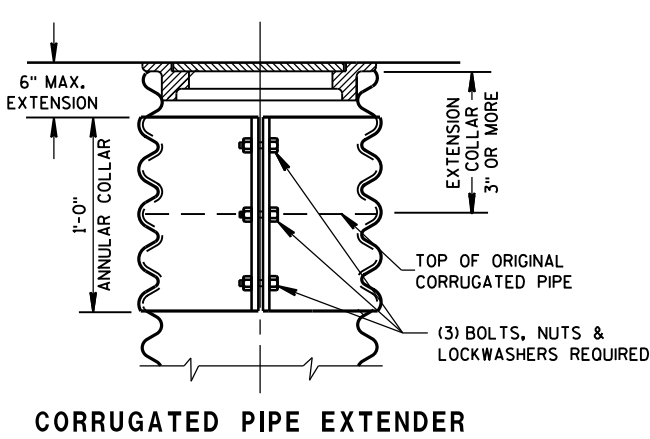
ENTRANCE HOLES INTO PULL BOXES SHALL BE CUT WITH A CIRCULAR HOLE SAW OR HYDRAULIC CONDUIT PUNCH. HOLE SIZE SHALL BE THE OUTSIDE DIAMETER OF THE CONDUIT THAT IS TO FIT IN THE OPENING PLUS NO MORE THAN 1/4".

THE CONTRACTOR SHALL NOT INSTALL WIRE IN ANY PULL BOX UNTIL ITS INSTALLATION HAS BEEN INSPECTED AND ACCEPTED BY THE ENGINEER.

GROUNDING LUGS (MECHANICAL CONNECTORS) SHALL BE U.L. LISTED AND APPROVED FOR USE WITH COPPER WIRE.

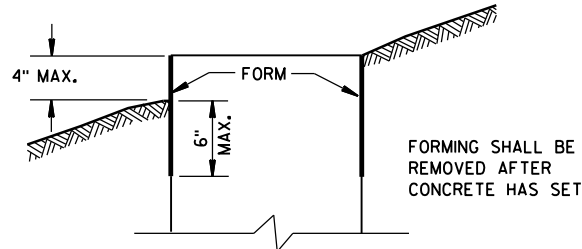
ALL METALLIC CONDUIT IN WHICH WIRE AND/OR CABLE IS TO BE INSTALLED, SHALL BE BUSHED BEFORE INSTALLATION OF THE WIRE AND/OR CABLE.

WHEN PULL BOXES ARE INSTALLED FOR FUTURE USE, DO NOT INSTALL THE EQUIPMENT GROUNDING LUG. THE EQUIPMENT GROUNDING LUG, THE EQUIPMENT GROUNDING ELECTRODE AND THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE REQUIRED AND INSTALLED UNDER A FUTURE WIRING CONTRACT.



PULL BOX	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Sept. 2014 DATE	/S/ Ahmet Demirbilek STATE ELECTRICAL ENGINEER
FHWA	

FORM DEPTH SHALL BE NO MORE THAN 6" BELOW GRADE ON THE LOWER SIDE OF BASE



FORMING DETAIL

QUANTITY REQUIREMENTS	CONCRETE BASE TYPE		
	1	2	5 & 6
APPROX. CUBIC YARDS OF CONCRETE	0.40	0.57	0.40
LBS. OF HOOP BAR STEEL	NONE	23	16
LBS. OF VERTICAL BAR STEEL	NONE	60	18

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

BASES SHALL BE EXCAVATED BY USE OF A CIRCULAR AUGER.

TOP SURFACES OF CONCRETE BASES SHALL BE TROWEL FINISHED SMOOTH AND LEVEL.

CONDUIT SIZES AND LOCATIONS SHALL BE AS SHOWN ON THE PLANS.

THE FINAL OR TERMINATING CONCRETE BASE IN A CONDUIT RUN SHALL HAVE A 6" EXIT STUB INSTALLED FOR FUTURE CABLING USE. THE EXIT STUB SHALL BE SIZED AS USED THROUGHOUT THE CONDUIT RUN AS SHOWN AT THE ENTRANCE OF THE BASE.

MINIMUM BENDING RADIUS OF CONDUIT IS EQUAL TO 6 X THE DIAMETER.

CONDUIT HEIGHT ABOVE CONCRETE BASES SHALL BE 1 INCH. ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED.

ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

GENERAL NOTES (CONTINUED)

BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF CONCRETE BASES BEFORE INSTALLATION OF CABLE OR WIRE.

ENDS OF CONDUIT INSTALLED BELOW GRADE FOR FUTURE USE SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC.

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U.L. LISTED FOR ELECTRICAL USE, SHALL BE USED.

IF A BASE REQUIRES A DEEP FORM BECAUSE OF LOOSE DIRT OR FILL, THE FORM SHALL BE REMOVED BEFORE BACKFILLING AROUND THE BASE. BACKFILL SHALL BE TAMPED TIGHT AGAINST THE BARE CONCRETE BASE IN LAYERS OF 1 FOOT OR LESS.

A NO. 4 AWG, STRANDED COPPER EQUIPMENT GROUNDING CONDUCTOR SHALL BE EXOTHERMICALLY WELDED TO THE EQUIPMENT GROUNDING ELECTRODE (GROUND ROD) FOR TYPE 1, TYPE 2, TYPE 5, AND TYPE 6 BASES.

THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE FURNISHED AND INSTALLED TO ENTER THE BASE OF THE TYPE 2 AND TYPE 5 BASES THROUGH A 1 INCH CONDUIT INSTALLED FOR GROUNDING PURPOSES, LEAVING A 4 FOOT COIL OF WIRE ABOVE THE CONCRETE BASE. THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE NEATLY COILED AND THE COILS TIED TOGETHER.

ANCHOR RODS SHALL BE THREADED 12" IN LENGTH ON EACH END OF THE ROD. ANCHOR RODS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 654.2.1 OF THE STANDARD SPECIFICATIONS.

WASHERS AND LOCK WASHERS ARE REQUIRED ON ALL ANCHOR RODS.

WHEN ANCHOR RODS USING THE ALTERNATE "L" BEND ARE FURNISHED, THE 4" "L" BEND SHALL BE IN ADDITION TO THE SPECIFIED ANCHOR ROD BAR LENGTH. THE "L" BEND END SHALL NOT BE THREADED.

ANCHOR RODS SHALL BE INSTALLED WITH MISALIGNMENTS OF LESS THAN 1:40 FROM VERTICAL.

WELDING OF THE ANCHOR RODS TO THE CAGE IS UNACCEPTABLE. TIE WIRES SHALL BE USED.

BAR STEEL REINFORCEMENT SHALL BE COATED WITH POWDERED EPOXY RESIN IN ACCORDANCE WITH SECTION 505 OF THE STANDARD SPECIFICATIONS (LATEST EDITION).

1 THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE AND INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES. THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE THAT IS NOT INSTALLED BELOW THE TRAVELED WAY SHALL BE 18 INCHES. THE MAXIMUM DEPTH OF ALL CONDUIT SHALL BE 36 INCHES EXCEPT WITH WRITTEN APPROVAL BY THE ENGINEER.

2 (4) 1" DIA. X 3'-6" ANCHOR RODS.

3 (4) 1" DIA. X 5'-0" ANCHOR RODS.

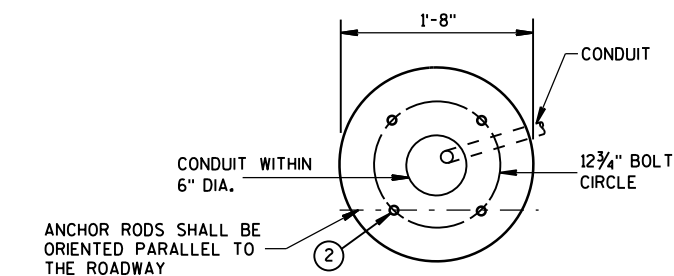
4 (6) NO. 6 X 6'-8" BAR STEEL REINFORCEMENT.

5 (7) NO. 4 X 5'-1" BAR STEEL REINFORCEMENT @ 1'-0" C-C.

6 (4) 1" DIA. X 3'-6" ANCHOR RODS.

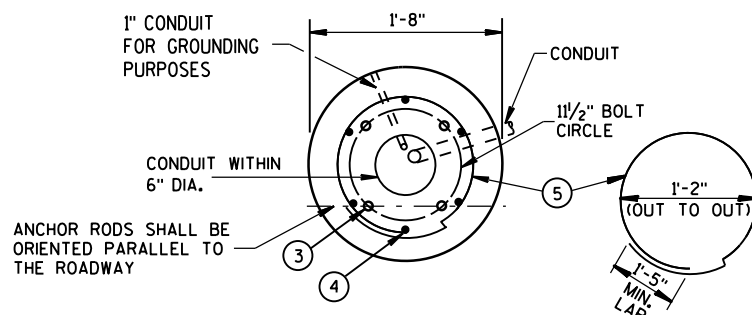
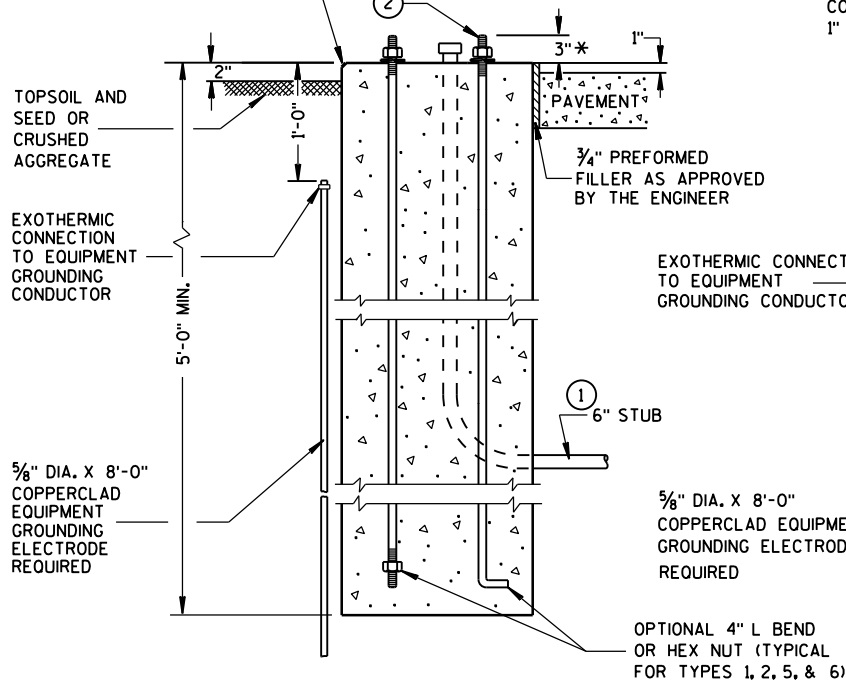
7 (6) NO. 4 X 4'-8" BAR STEEL REINFORCEMENT.

8 (5) NO. 4 X 5'-1" BAR STEEL REINFORCEMENT @ 1'-0" C-C.

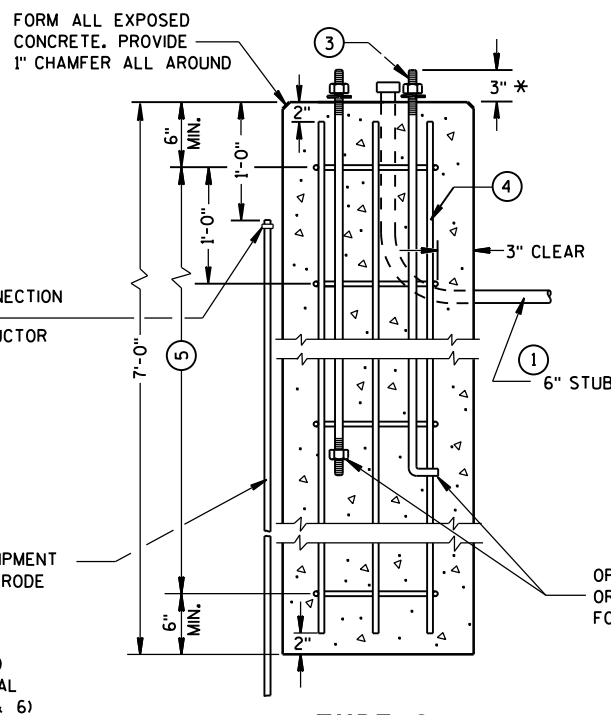


FORM ALL EXPOSED CONCRETE. PROVIDE 1" CHAMFER ALL AROUND

HALF SECTION IN UNPAVED AREA (TYPICAL FOR TYPES 1, 2, 5, & 6)

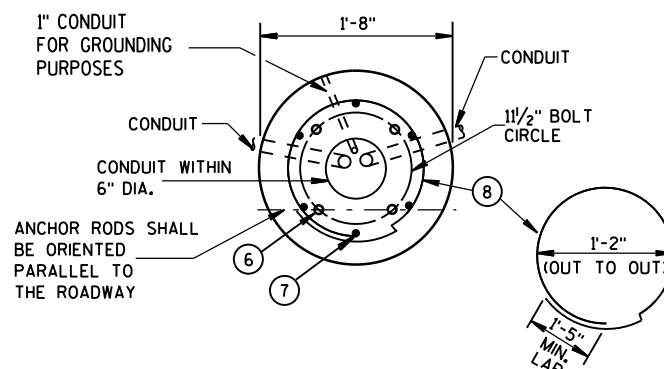


FORM ALL EXPOSED CONCRETE. PROVIDE 1" CHAMFER ALL AROUND

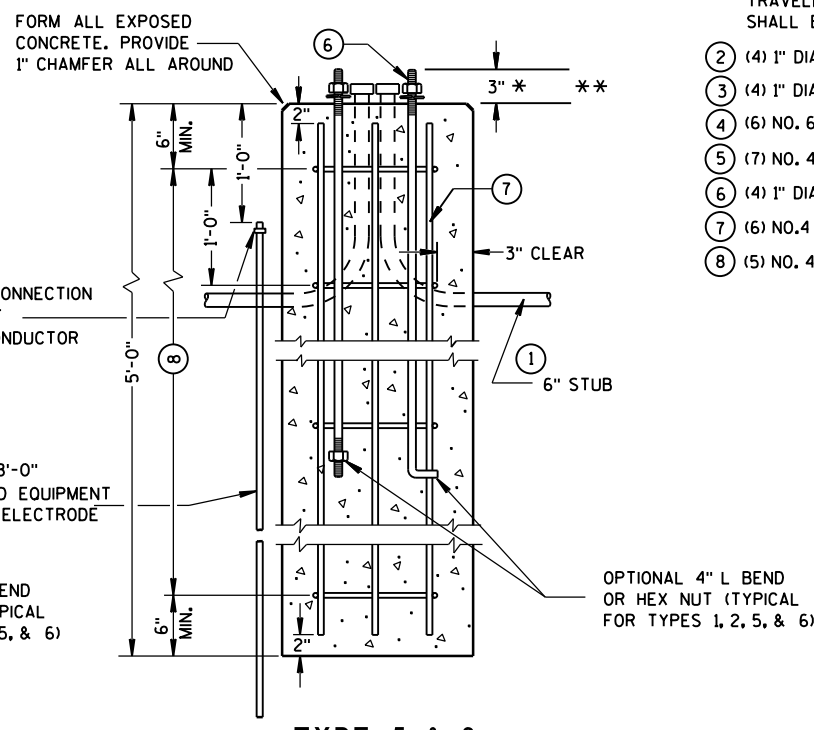


TYPE 2

CONCRETE BASES



FORM ALL EXPOSED CONCRETE. PROVIDE 1" CHAMFER ALL AROUND



TYPE 5 & 6

* ANY ANCHOR ROD PROJECTION SHORTER THAN 2 3/4" OR LONGER THAN 3 3/4" SHALL REQUIRE THE BASE TO BE REMOVED AND REPLACED AT THE CONTRACTORS EXPENSE.

** FOR NONBREAKAWAY INSTALLATIONS, 4 1/2" ± ANCHOR ROD PROJECTION WITH THE USE OF LEVELING NUTS. RODENT SCREEN REQUIRED.

CONCRETE BASES, TYPES 1, 2, 5, & 6

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

Sept. 2014

DATE

FHWA

/S/ Ahmet Demirbilek

STATE ELECTRICAL ENGINEER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

FOUR (4) BOLTS SHALL BE FURNISHED WITH EACH TRANSFORMER BASE. BOLTS SHALL BE 1" DIAMETER, 4" IN LENGTH, WITH WASHERS, LOCK WASHERS AND NUTS. BOLTS, NUTS AND WASHERS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 641.2.2 OF THE STANDARD SPECIFICATIONS.

LEVELING SHIMS, IF NEEDED, SHALL BE DESIGNED FOR THE PURPOSE AND USED UNDER CAST BASES WHEN PLUMBING POLES OR STANDARDS DURING INSTALLATION. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT ACCEPTABLE.

SHIM LENGTH SHALL BE LONG ENOUGH TO COMPLETELY COVER THE AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.

DOUBLE NUTTING IS NOT ACCEPTABLE FOR LEVELING OR MOUNTING PURPOSES.

A NEMA APPROVED, U.L. LISTED, COPPER WITH BRASS OR STAINLESS STEEL SET SCREW, DIRECT BURY RATED, MECHANICAL CONNECTOR (LUG), SIZED TO ACCEPT AWG. #10 TO #4 COPPER STRANDED WIRE SHALL BE FURNISHED AND INSTALLED IN THE PEDESTAL AND TRANSFORMER BASES.

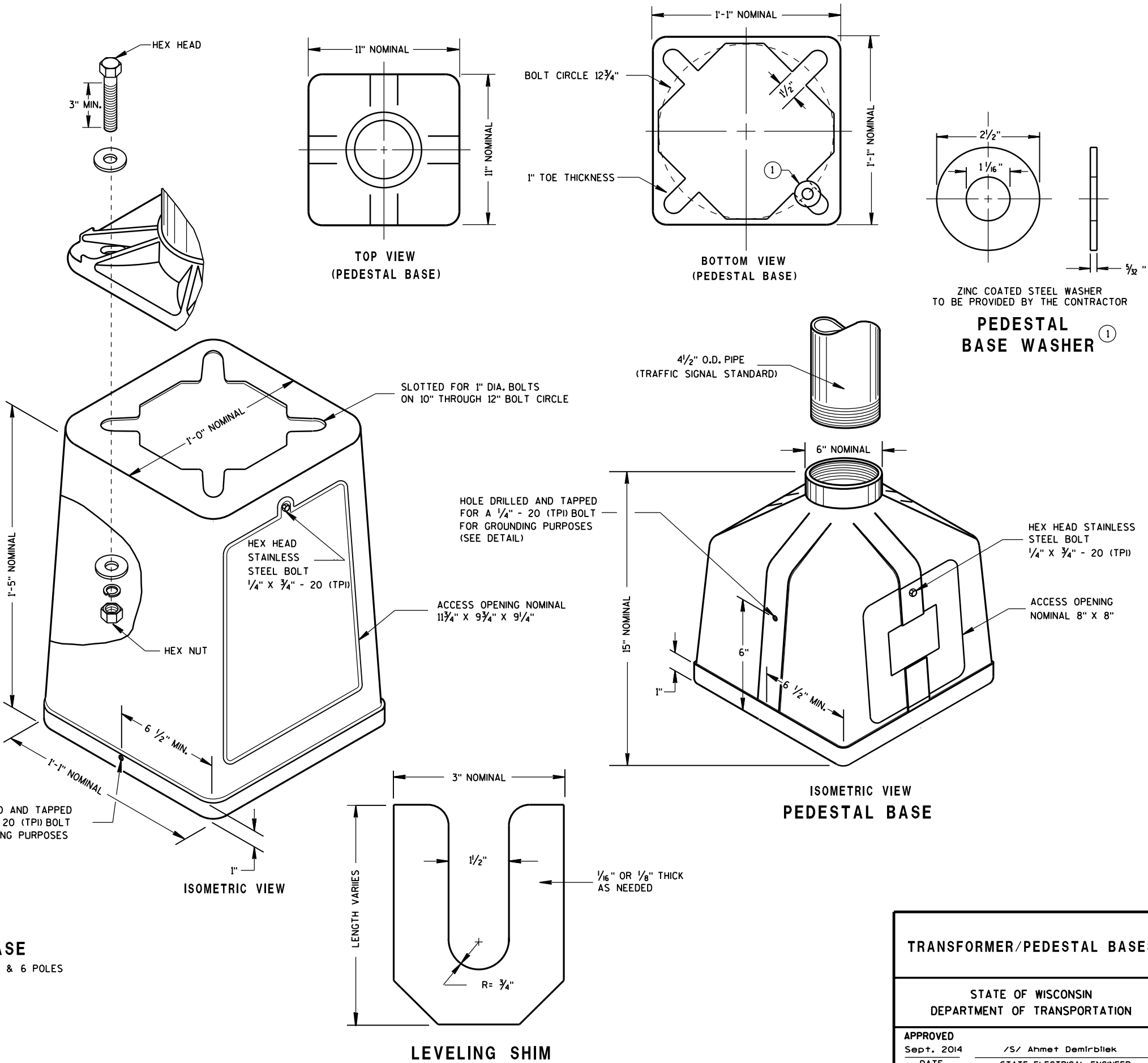
THE MECHANICAL CONNECTOR SHALL BE INSTALLED USING A 1/4" - 20 (TPI) STAINLESS STEEL HEX HEAD BOLT OF SUFFICIENT LENGTH TO FIRMLY ATTACH THE LUG TO THE BASE.

SHOULD THE MANNER OF ATTACHMENT OF THE LUG REQUIRE WASHERS, HEX NUTS, LOCK WASHER - THEY SHALL BE STAINLESS STEEL AS IS THE BOLT. THE MANNER OF ATTACHMENT SHALL NOT BLOCK ACCESSIBILITY TO WIRE PLACEMENT IN THE CONNECTOR.

PEDESTAL BASE COLLAR THREADING SHALL BE TAPERED AND IN ACCORDANCE WITH NATIONAL PIPE THREADING DIMENSIONS.

BASE COLLAR THREADING SHALL EXTEND INTO THE BASE COLLAR WITH SUFFICIENT DEPTH TO ACCEPT THE INSTALLATION OF TRAFFIC SIGNAL STANDARDS TO A DEPTH OF 1/2", THEN TIGHTENING TO A POINT OF BEING IMMOVABLE.

THE ACCESS DOOR SHALL BE OF THE SAME MATERIAL AS THE BASE.

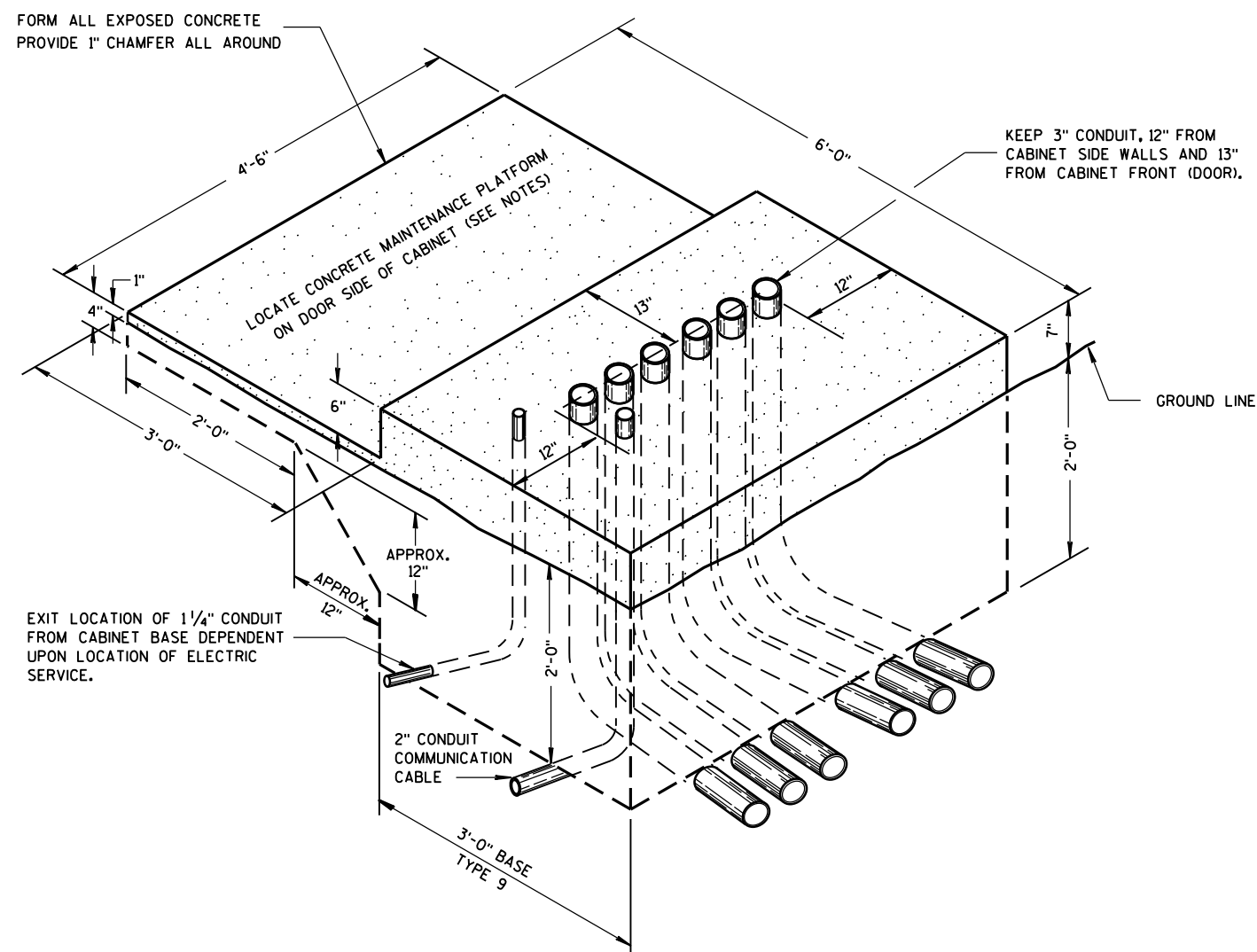


TRANSFORMER/PEDESTAL BASES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

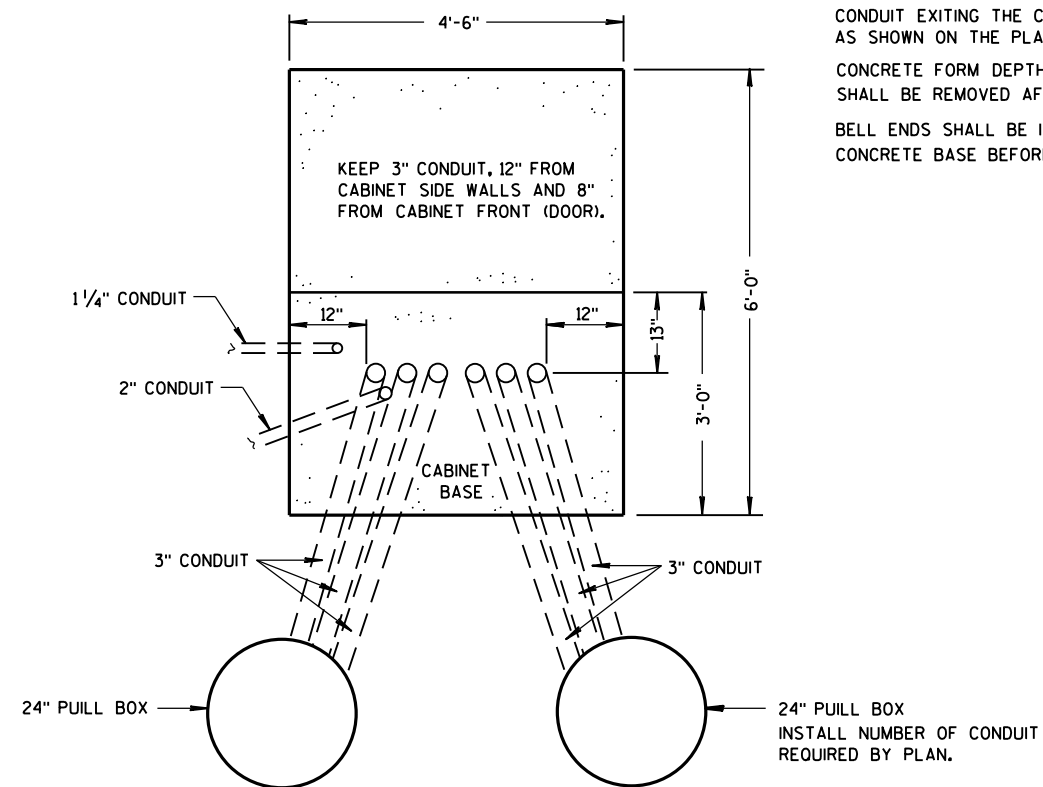
APPROVED
Sept. 2014
DATE
FWHA

/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER



ISOMETRIC VIEW
TYPE 9, SPECIAL

(C.Y. CONCRETE = APPROX. 1.56)



PLAN VIEW

CONCRETE CONTROL CABINET BASE, TYPE 9, SPECIAL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

INSTALL FOUR 1/2 INCH MINIMUM DIAMETER X 4 INCH MINIMUM LENGTH STAINLESS STEEL APPROVED CONCRETE MASONRY ANCHORS WITH A PULLOUT STRENGTH OF 9,000 LBS. TO ANCHOR THE CABINET TO TYPE 6, 7, 8, AND 9 BASES. THE ANCHOR STUDS SHALL BE LOCATED AS DIRECTED BY THE ENGINEER TO PROPERLY ANCHOR THE CONTROL CABINET TO THE BASE.

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U.L. LISTED FOR ELECTRICAL USE, SHALL BE USED.

CONDUIT HEIGHT ABOVE THE CONCRETE BASE SHALL BE 1 INCH.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

CONTROL CABINET BASE TOP SURFACE SHALL BE TROWEL FINISHED SMOOTH AND LEVEL.

MAINTENANCE PLATFORM SHALL BE FLOAT OR BROOM FINISHED AND BE LEVEL.

MAINTENANCE PLATFORMS ARE NOT REQUIRED WHEN THE SURROUNDING AREA IS PAVED.

MINIMUM BENDING RADIUS OF CONDUIT = 6 X THE DIAMETER.

ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED.

CAP ALL BELOW GRADE METALLIC CONDUIT ENDS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED.

PLUG ALL BELOW GRADE NONMETALLIC CONDUIT ENDS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED.

ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

CONDUIT EXITING THE CONCRETE BASE (SIX THREE INCH) SHALL TERMINATE IN PULL BOXES AS SHOWN ON THE PLANS.

CONCRETE FORM DEPTH BELOW FINISHED GRADE SHALL BE 6" MAXIMUM. CONCRETE FORMS SHALL BE REMOVED AFTER CONCRETE HAS SET.

BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF THE CONCRETE BASE BEFORE INSTALLATION OF CABLE OR WIRE.

CONCRETE CONTROL CABINET
BASE, TYPE 9, SPECIAL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept. 2014
DATE
FHWA

/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

BASES SHALL BE EXCAVATED BY USE OF A CIRCULAR AUGER.

TOP SURFACES OF CONCRETE BASES SHALL BE TROWEL FINISHED AND LEVEL.

CONDUIT SIZES AND LOCATIONS SHALL BE AS SHOWN ON THE PLANS.

THE FINAL OR TERMINATING CONCRETE BASE IN A CONDUIT RUN SHALL HAVE A 6" EXIT STUB INSTALLED FOR FUTURE CABLING USE. THE EXIT STUB SHALL BE SIZED AS USED THROUGHOUT THE CONDUIT RUN AS SHOWN AT THE ENTRANCE OF THE BASE.

MINIMUM BENDING RADIUS OF CONDUIT IS EQUAL TO 6 X THE DIAMETER.

CONDUIT HEIGHT ABOVE CONCRETE BASES SHALL BE 4 INCHES. ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED. NONMETALLIC CONDUIT SHALL HAVE BELL END INSTALLED. ALL CONDUIT SHALL BE SLOPED TO PULL BOX.

ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUIT IN WHICH WIRE OR CABLE IS NOT INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF CONCRETE BASES BEFORE INSTALLATION OF CABLE OR WIRE.

ENDS OF CONDUIT INSTALLED BELOW GRADE FOR FUTURE USE SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC.

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U.L. LISTED FOR ELECTRICAL USE, SHALL BE USED.

IF A BASE REQUIRES A DEEP FORM BECAUSE OF LOOSE DIRT OR FILL, THE FORM SHALL BE REMOVED BEFORE BACKFILLING AROUND THE BASE. BACKFILL SHALL BE TAMPED TIGHT AGAINST THE BARE CONCRETE BASE IN LAYERS OF 1 FOOT OR LESS.

A NO. 4 AWG, STRANDED COPPER EQUIPMENT GROUNDING CONDUCTOR SHALL BE EXOTHERMICALLY WELDED TO THE EQUIPMENT GROUNDING ELECTRODE (GROUND ROD).

THE EQUIPMENT GROUNDING CONDUCTOR SHALL ENTER THE BASE THROUGH A 1 INCH CONDUIT INSTALLED FOR GROUNDING PURPOSES, LEAVING A 4 FOOT COIL OF WIRE ABOVE THE CONCRETE BASE. THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE NEATLY COILED AND THE COILS TIED TOGETHER.

WELDING OF THE ANCHOR RODS TO THE CAGE IS UNACCEPTABLE. TEMPLATES SHALL BE USED.

BAR STEEL REINFORCEMENT SHALL BE COATED WITH POWDERED EPOXY RESIN IN ACCORDANCE WITH SECTION 505 OF THE STANDARD SPECIFICATIONS (LATEST EDITION).

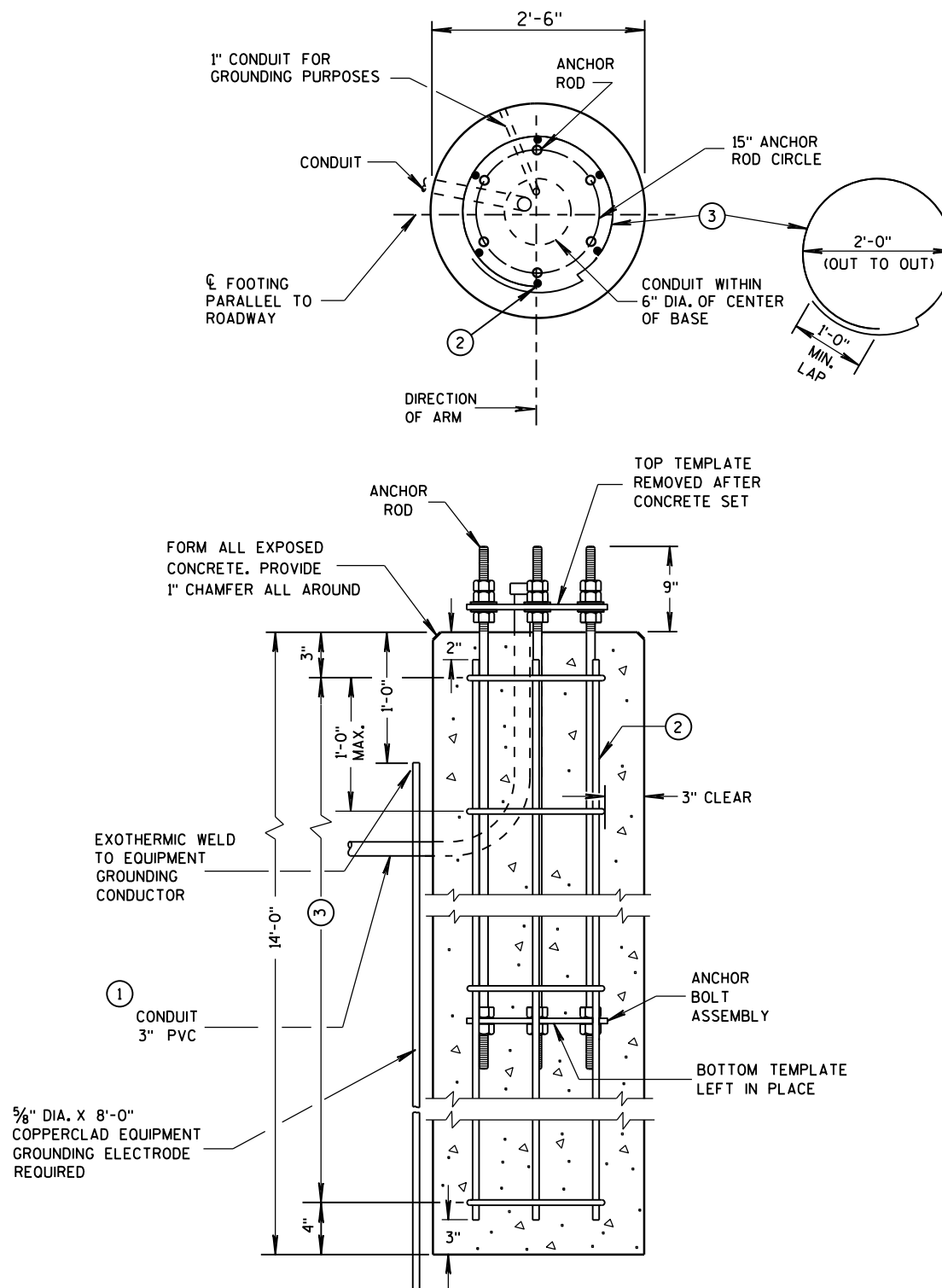
ANCHOR RODS SHALL BE INSTALLED WITH MISALIGNMENTS OF LESS THAN 1:40 FROM VERTICAL.

- ① THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE AND INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES. THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE THAT IS NOT INSTALLED BELOW THE TRAVELED WAY SHALL BE 18 INCHES. THE MAXIMUM DEPTH OF ALL CONDUIT SHALL BE 36 INCHES, (GREATER THAN 36 INCHES IF INSTALLED IN BREAKER-RUN), EXCEPT WITH WRITTEN APPROVAL BY THE ENGINEER.

- ② (6) NO. 6 X 13'-7" BAR STEEL REINFORCEMENT.

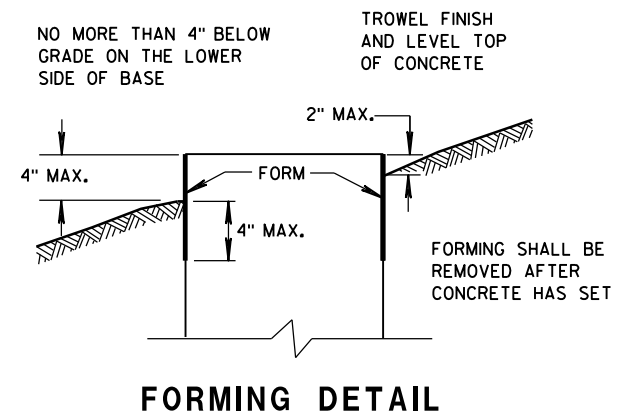
- ③ (15) NO. 4 X 7'-4" BAR STEEL REINFORCEMENT @ 1'-0" MAX. C-C.

CONCRETE MASONRY	-----	$f_c=3,500$ p.s.i.
HIGH STRENGTH BAR STEEL REINFORCEMENT, GRADE 60	-----	$f_y=60,000$ p.s.i.
ANCHOR RODS, AASHTO M314 GRADE 55	-----	$f_y=55,000$ p.s.i.
TEMPLATES, ASTM, A709 GRADE 36	-----	$f_y=36,000$ p.s.i.

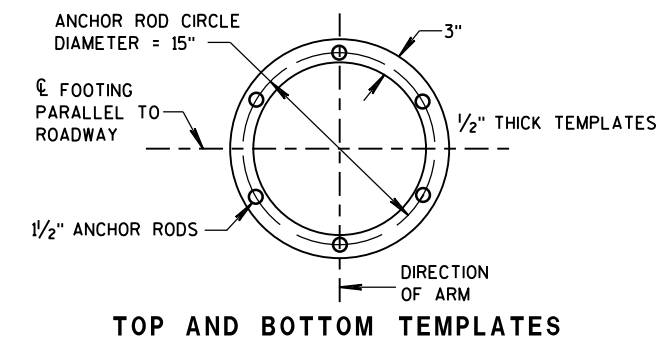


CONCRETE BASE TYPE 10 (FOR TYPE 9 & 10 POLES)

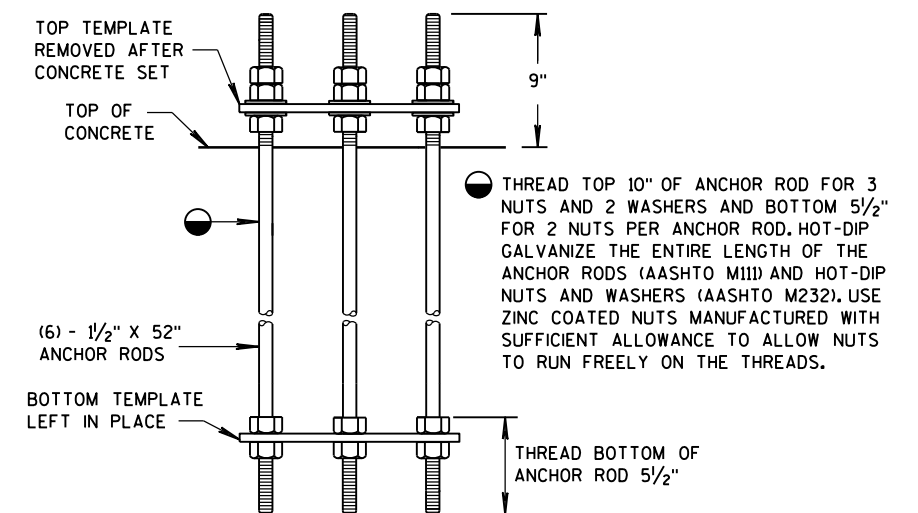
TO BE USED WHEN GROUND ELEVATION AT BASE EQUALS OR IS GREATER THAN HIGH POINT OF ROADWAY ELEVATION. SEE S.D.D. 9C13-2 WHEN GROUND ELEVATION AT BASE IS LOWER THAN HIGH POINT OF ROADWAY ELEVATION.



FORMING DETAIL



TOP AND BOTTOM TEMPLATES



ANCHOR BOLT ASSEMBLY DETAIL

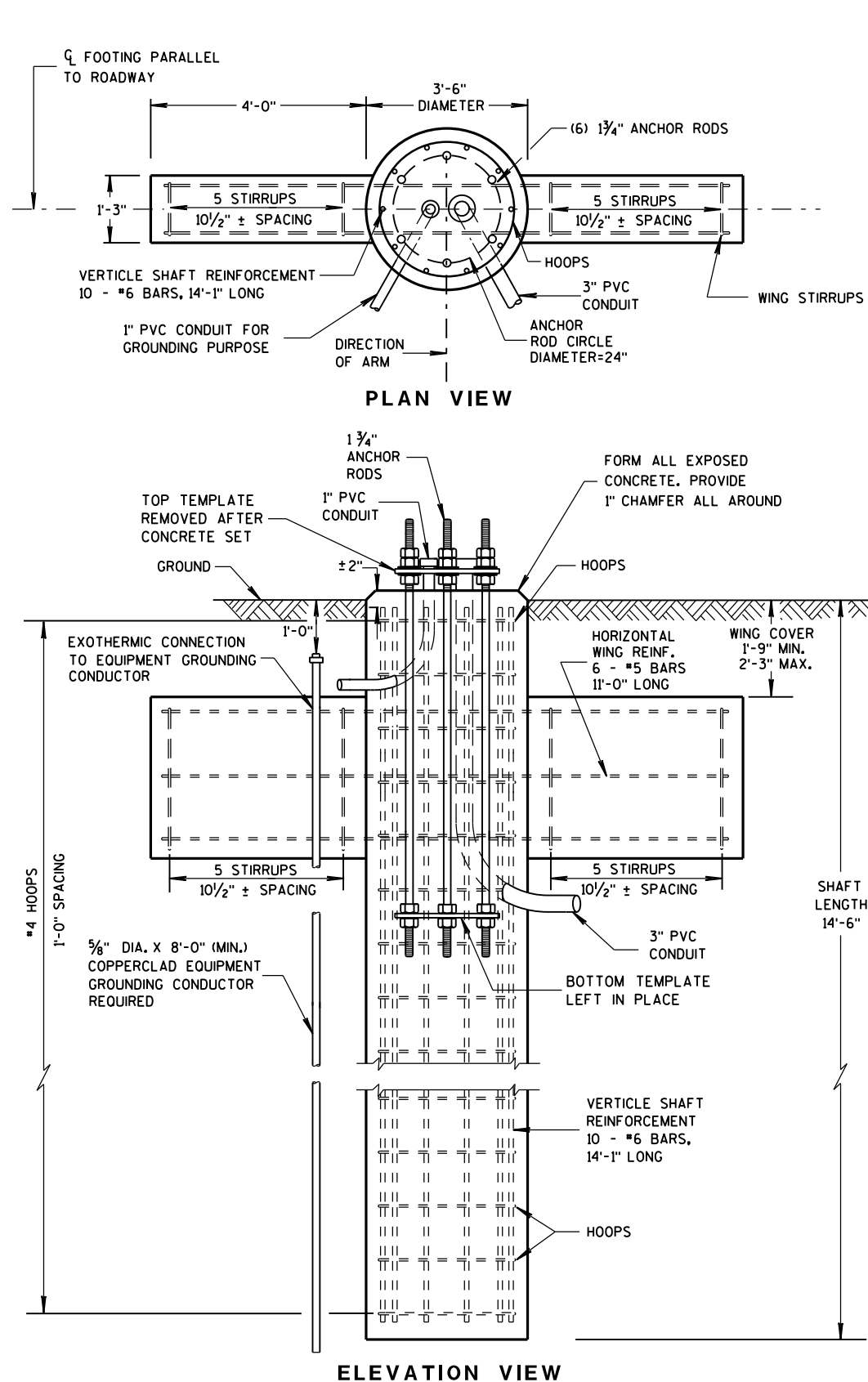
CONCRETE BASE TYPE 10 ANCHOR ASSEMBLY

QUANTITY REQUIREMENTS	
APPROX. CUBIC YARDS OF CONCRETE	2.5
LBS. OF HOOP BAR STEEL	69
LBS. OF VERTICAL BAR STEEL	122

CONCRETE BASE TYPE 10

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

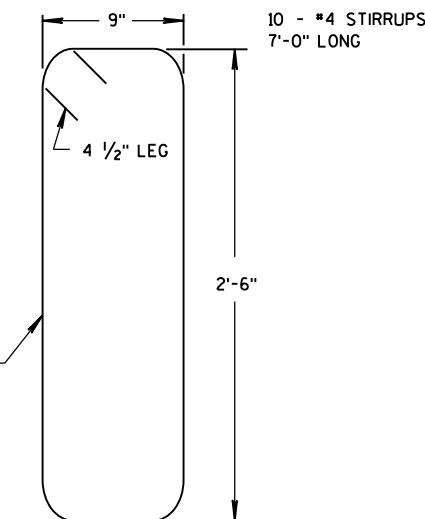
APPROVED
Sept., 2015 /S/ Ahmet Demirbilek
DATE STATE ELECTRICAL ENGINEER
FHWA



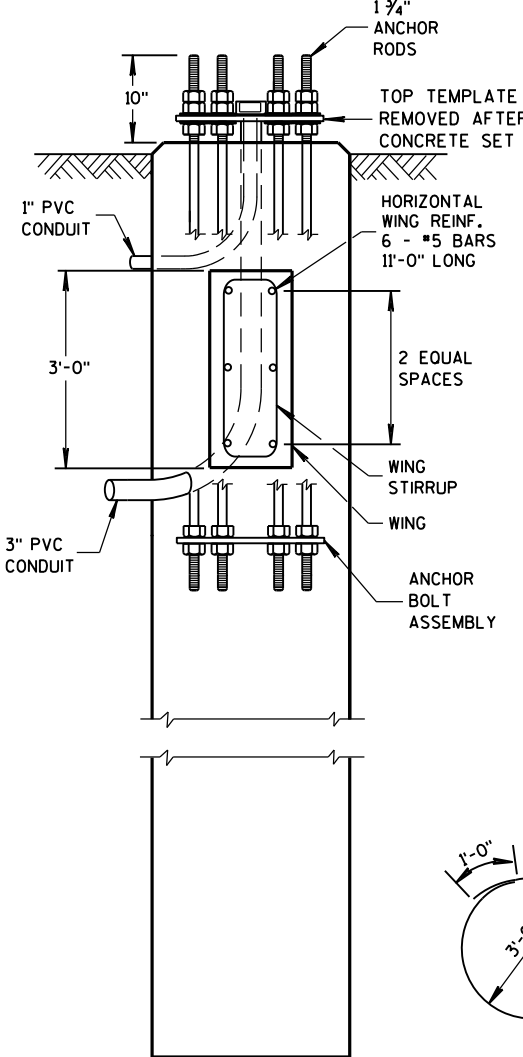
(FOR TYPE 12 & 13 POLES)

CONCRETE = 6.3 C.Y.
H.S. REINFORCEMENT = 433 LBS.

TO BE USED WHEN GROUND ELEVATION AT BASE EQUALS OR IS GREATER THAN HIGH POINT OF ROADWAY ELEVATION.
SEE S.D.D. 9C13-2 WHEN GROUND ELEVATION AT BASE IS LOWER THAN HIGH POINT OF ROADWAY ELEVATION.

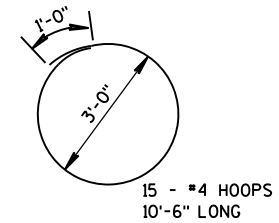


WING STIRRUP



SIDE VIEW

DOES NOT SHOW HOOPS OR VERTICAL SHAFT REINFORCEMENT



HOOP DETAIL

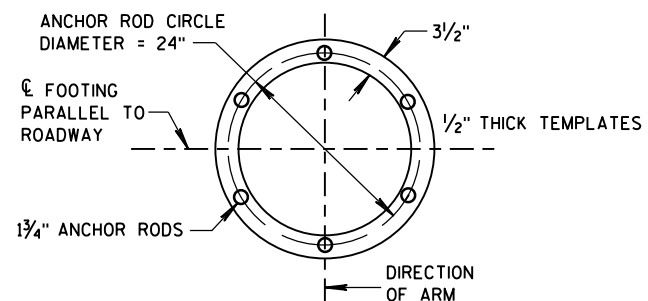
GENERAL NOTES

- DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.
- ORIENT ANCHOR RODS IN FOOTING AND PROVIDE ANCHOR ROD PROJECTION ABOVE TOP OF CONCRETE FOOTING BASE PER THIS SHEET.
- BENDING DIMENSIONS FOR REINFORCING BARS ARE OUT TO OUT.
- USE 3" CLEAR FOR ALL REINFORCEMENT UNLESS NOTED OTHERWISE.
- THE CONTRACTOR IS RESPONSIBLE FOR MAKING HIS OWN DETERMINATION AS TO THE TYPE AND LOCATION OF THE UNDERGROUND UTILITIES AS MAY BE NECESSARY TO AVOID DAMAGE THERETO.
- WELDING OF ANCHOR RODS TO THE CAGE IS UNACCEPTABLE. TEMPLATES SHALL BE USED.
- BASES (SHAFT), BELOW THE WING, SHALL BE EXCAVATED BY THE USE OF A CIRCULAR AUGER. IF A BASE REQUIRES A DEEP FORM BECAUSE OF LOOSE SOIL, THE FORM SHALL BE REMOVED BEFORE BACKFILLING AROUND THE BASE. BACKFILL SHALL BE TAMPED TIGHT AGAINST THE BARE CONCRETE BASE IN LAYERS OF 1 FOOT OR LESS.
- TOP SURFACE OF THE CONCRETE BASE SHALL BE TROWEL FINISHED AND LEVEL.
- CONDUIT SIZE AND LOCATIONS SHALL BE AS SHOWN ON THE PLANS.
- MINIMUM BENDING RADIUS OF CONDUIT IS EQUAL TO 6 X THE DIAMETER.
- CONDUIT HEIGHT ABOVE CONCRETE BASE SHALL BE 4 1/2" INCHES. ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED. NONMETALLIC CONDUIT SHALL HAVE BELL ENDS INSTALLED. ALL CONDUIT SHALL SLOPE TO PULL BOX.
- ALL CONDUIT ENDS AT THE TOP OF THE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT INSTALLED SHALL REMAIN CAPPED OR PLUGGED.
- BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF CONCRETE BASES BEFORE INSTALLATION OF CABLE OR WIRE.
- WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTOR FITTINGS, UL LISTED FOR ELECTRICAL USE, SHALL BE USED.
- A NO. 4 AWG, STRANDED COPPER EQUIPMENT GROUNDING CONDUCTOR SHALL BE EXOTHERMICALLY WELDED TO THE EQUIPMENT GROUNDING ELECTRODE (GROUND ROD).
- THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE FURNISHED AND INSTALLED TO ENTER THE BASE THROUGH A 1-INCH CONDUIT INSTALLED FOR GROUNDING PURPOSES, LEAVING A 4-FOOT COIL OF WIRE ABOVE THE CONCRETE BASE, THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE NEATLY COILED AND THE COILS TIED TOGETHER.
- BAR STEEL REINFORCEMENT SHALL BE COATED WITH POWDERED EPOXY RESIN IN ACCORDANCE WITH SECTION 505 OF THE STANDARD SPECIFICATIONS.
- THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE AND INSTALLED BELOW THE TRAVEL WAY SHALL BE 24-INCHES. THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE THAT IS NOT INSTALLED BELOW THE TRAVELED WAY SHALL BE 18-INCHES. THE MAXIMUM DEPTH OF ALL CONDUIT SHALL BE 36-INCHES, (GREATER THAN 36-INCHES IF INSTALLED IN BREAKER-RUN), EXCEPT WITH THE WRITTEN APPROVAL OF THE ENGINEER.
- ANCHOR RODS SHALL BE INSTALLED WITH MISALIGNMENTS OF LESS THAN 1:40 FROM VERTICAL.

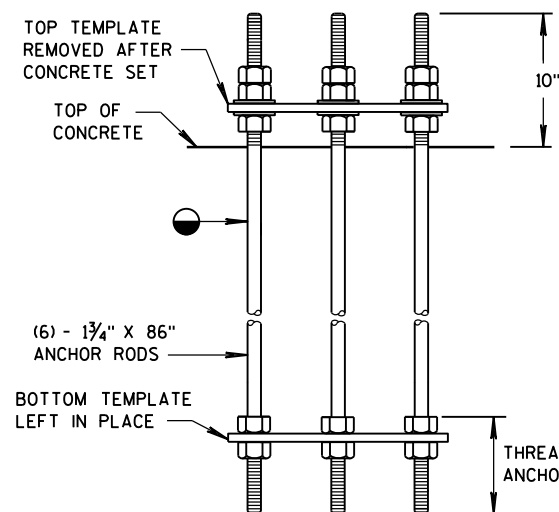
CONCRETE MASONRY	fc=3,500 p.s.i.
HIGH STRENGTH BAR STEEL REINFORCEMENT, GRADE 60	fy=60,000 p.s.i.
ANCHOR RODS, AASHTO M314 GRADE 55	fy=55,000 p.s.i.
TEMPLATES, ASTM A709 GRADE 36	fy=36,000 p.s.i.

CONCRETE BASE TYPE 13

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



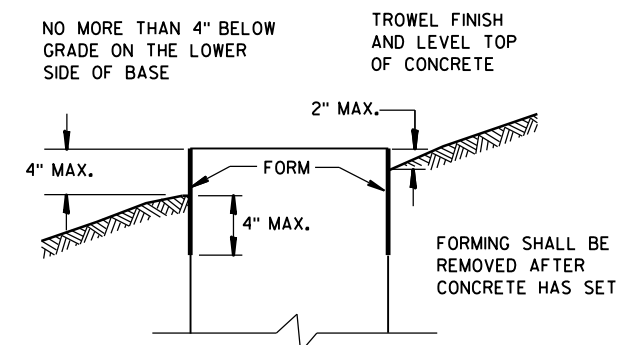
TOP AND BOTTOM TEMPLATES



ANCHOR BOLT ASSEMBLY DETAIL

● THREAD TOP 11" OF ANCHOR ROD FOR 3 NUTS AND 2 WASHERS AND BOTTOM 5 1/2" FOR 2 NUTS PER ANCHOR ROD. HOT-DIP GALVANIZE THE ENTIRE LENGTH OF THE ANCHOR RODS (AASHTO M111) AND HOT-DIP NUTS AND WASHERS (AASHTO M232). USE ZINC COATED NUTS MANUFACTURED WITH SUFFICIENT ALLOWANCE TO ALLOW NUTS TO RUN FREELY ON THE THREADS.

CONCRETE BASE TYPE 13 ANCHOR ASSEMBLY



FORMING DETAIL

CONCRETE BASE TYPE 13

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

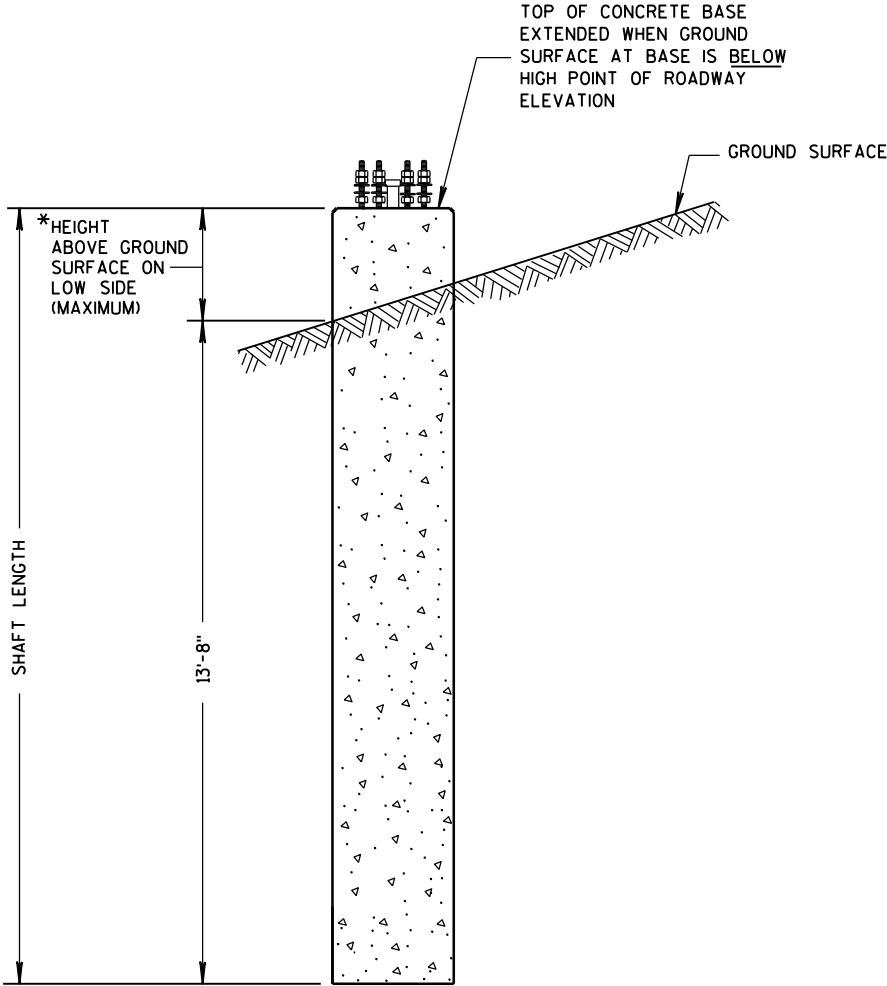
Sept. 2015
DATE

FHWA

/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER

REINFORCEMENT AND CONCRETE QUANTITIES
ADJUSTED FOR EXTENDED TYPE 10 CONCRETE BASE

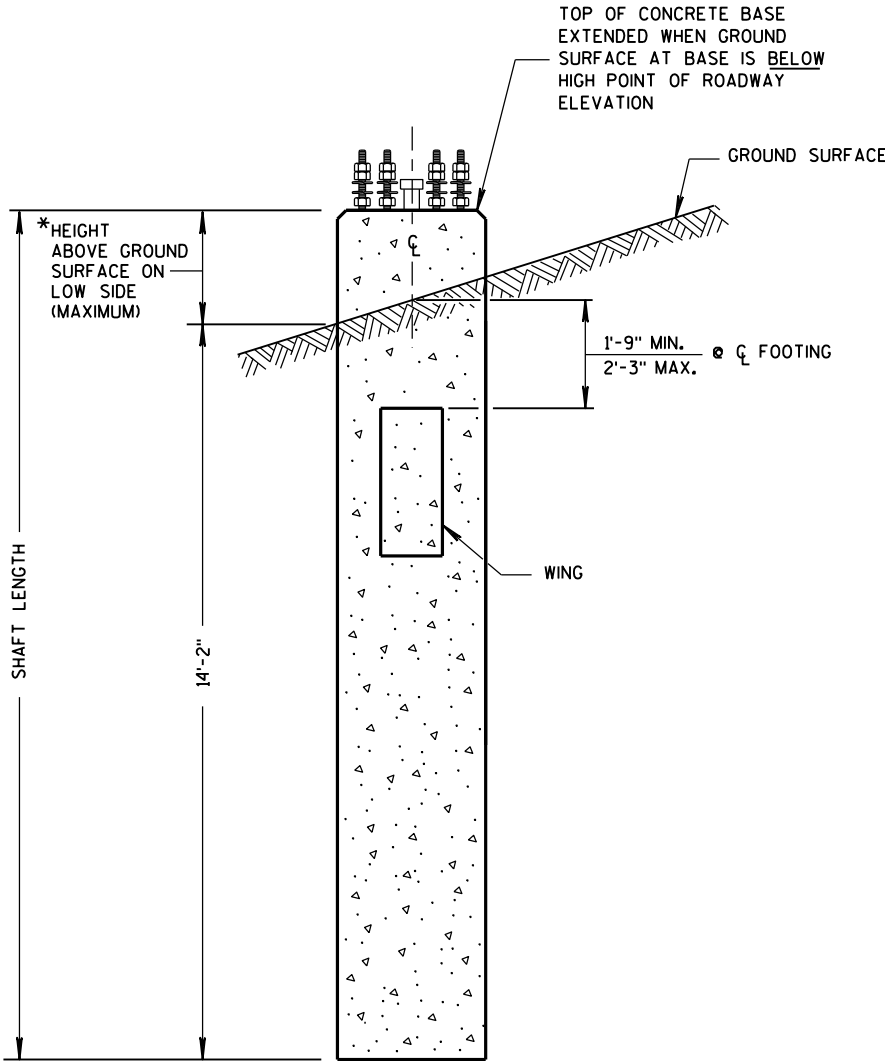
HEIGHT INCREASE REQUIRED	* HEIGHT ABOVE GROUND SURFACE ON LOW SIDE (MAXIMUM)	SHAFT LENGTH	LENGTH OF #6 VERTICAL REINF.	NO. OF #4 HOOPS	C.Y. OF CONCRETE	LBS. OF HOOP BAR STEEL	LBS. OF VERTICAL BAR STEEL
>0" TO 6"	10"	14'-6"	14'-1"	16	2.6	78	127
>6" TO 1'-0"	1'-4"	15'-0"	14'-7"	16	2.7	78	131
>1'-0" TO 1'-6"	1'-10"	15'-6"	15'-1"	17	2.8	83	136
>1'-6" TO 2'-0"	2'-4"	16'-0"	15'-7"	17	2.9	83	141



CONCRETE BASE TYPE 10 (EXTENDED)

REINFORCEMENT AND CONCRETE QUANTITIES
ADJUSTED FOR EXTENDED TYPE 13 CONCRETE BASE

HEIGHT INCREASE REQUIRED	* HEIGHT ABOVE GROUND SURFACE ON LOW SIDE (MAXIMUM)	SHAFT LENGTH	LENGTH OF #6 VERTICAL REINF.	NO. OF #4 HOOPS	C.Y. OF CONCRETE	LBS. OF H.S. BAR STEEL
>0" TO 6"	10"	15'-0"	14'-7"	16	6.5	447
>6" TO 1'-0"	1'-4"	15'-6"	15'-1"	16	6.6	454
>1'-0" TO 1'-6"	1'-10"	16'-0"	15'-7"	17	6.8	469
>1'-6" TO 2'-0"	2'-4"	16'-6"	16'-1"	17	7.0	476

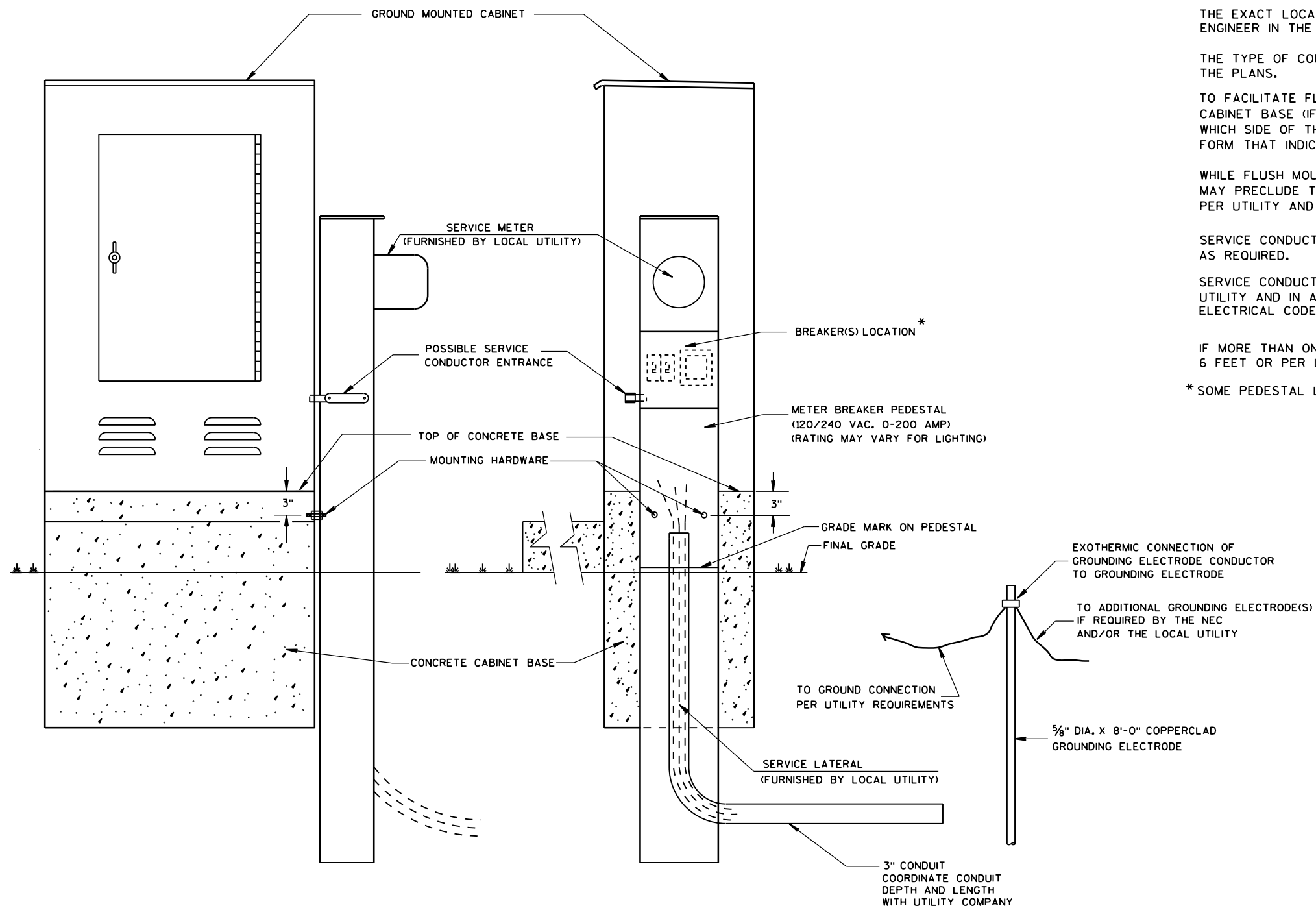


CONCRETE BASE TYPE 13 (EXTENDED)

CONCRETE BASE
TYPE 10 & TYPE 13 EXTENSION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11-26-2013
DATE
/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER
FHWA



TYPICAL CABINET SERVICE INSTALLATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

THE EXACT LOCATION OF THE METER BREAKER PEDESTAL SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.

THE TYPE OF CONCRETE CABINET BASE TO BE INSTALLED SHALL BE AS CALLED FOR IN THE PLANS.

TO FACILITATE FLUSH MOUNTING OF THE METER BREAKER PEDESTAL AGAINST THE SIDE OF THE CABINET BASE (IF FLUSH MOUNTING POSSIBLE, CONFER WITH THE LOCAL UTILITY TO DETERMINE WHICH SIDE OF THE CONCRETE BASE THE ELECTRICAL SERVICE LATERAL WILL APPROACH, THEN FORM THAT INDICATED SIDE FOR FULL SIDE DEPTH.

WHILE FLUSH MOUNTING IS THE MOST DESIRABLE MOUNTING CONFIGURATION UTILITY REQUIREMENTS MAY PRECLUDE THIS OPTION. CONTRACTOR MUST PROVIDE UTILITY APPROVED PEDESTAL AND INSTALL PER UTILITY AND MANUFACTURERS REQUIREMENTS.

SERVICE CONDUCTOR ENTRANCES SHALL BE RIGID METALLIC CONDUIT, NIPPLES AND/OR CONDULETS AS REQUIRED.

SERVICE CONDUCTOR ENTRANCES SHALL BE SIZED AND LOCATED AS REQUIRED BY THE LOCAL UTILITY AND IN ACCORDANCE WITH APPROPRIATE ARTICLES OF THE LATEST ACCEPTED NATIONAL ELECTRICAL CODE.

IF MORE THAN ONE GROUNDING ELECTRODE IS REQUIRED, THE DISTANCE APART SHALL BE 6 FEET OR PER LOCAL UTILITY REGULATIONS.

* SOME PEDESTAL LIGHTING PLANS SHOW MAIN LUGS ONLY.

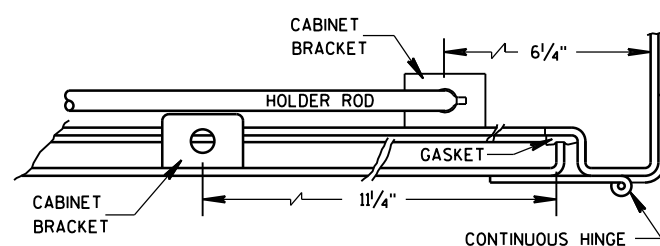
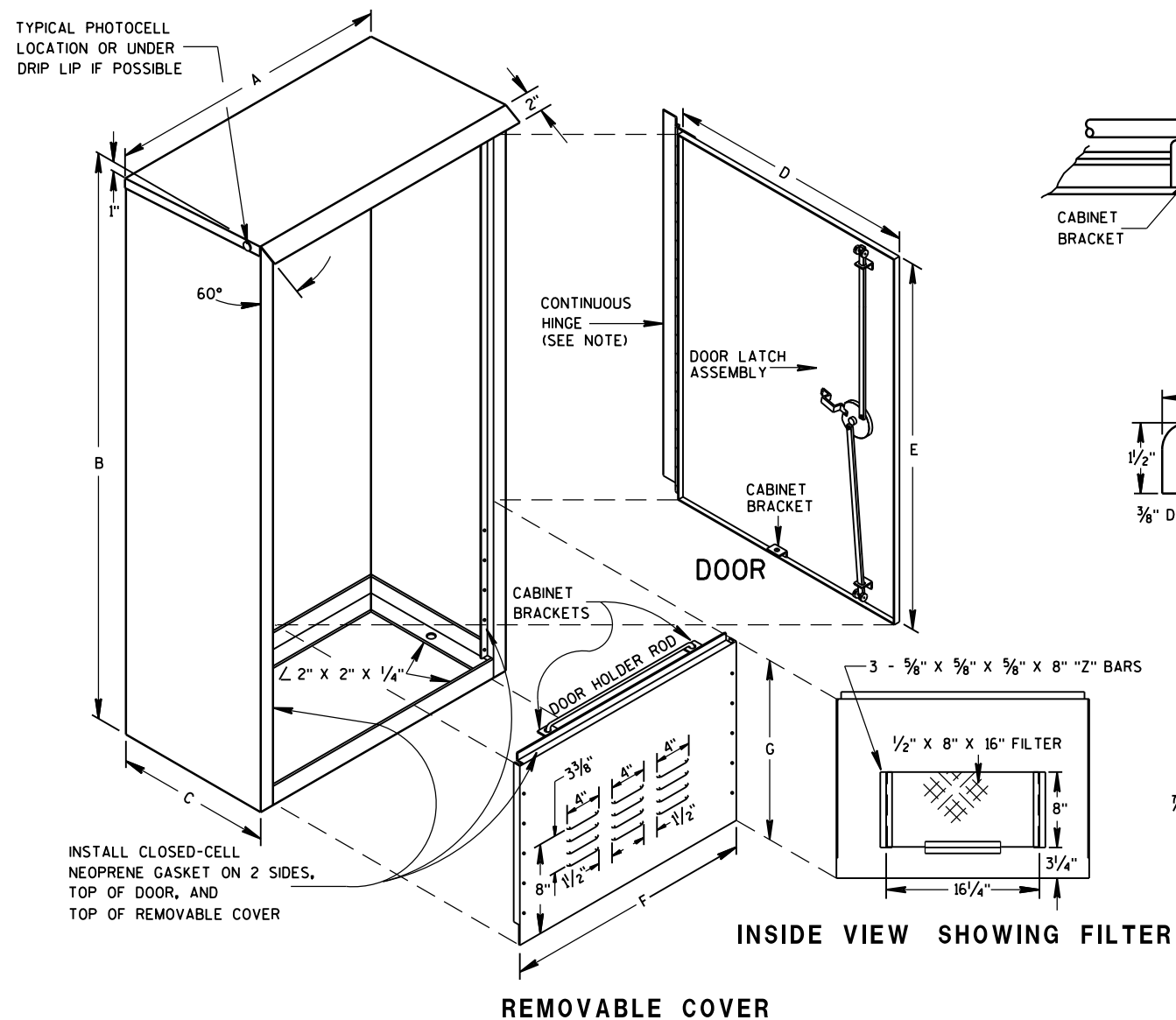
CABINET SERVICE INSTALLATION
(METER BREAKER PEDESTAL)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

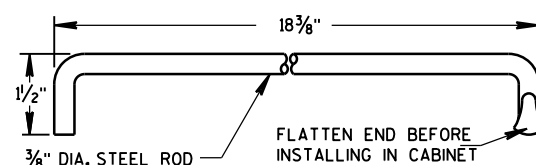
APPROVED
Sept. 2014
DATE

/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER

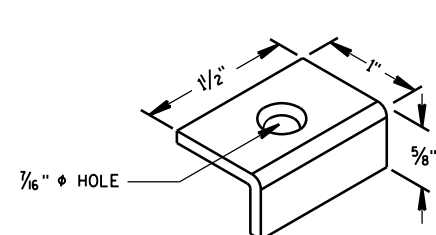
FHWA



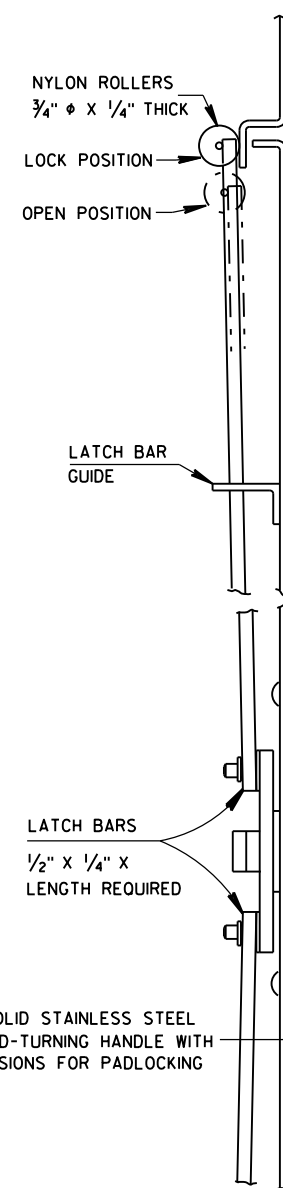
HINGE & DOOR HOLDER



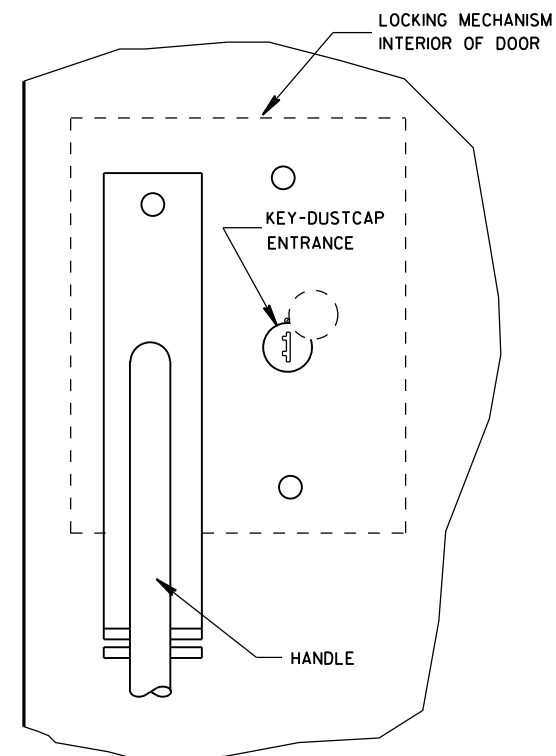
HOLDER ROD



CABINET BRACKET

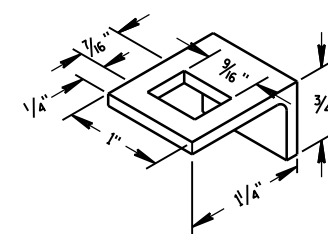


SIDE VIEW



FRONT VIEW

LATCH ASSEMBLY



LATCH BAR GUIDE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN
ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF
THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

PRIME WITH PHOSPHATE TREATMENT AND PRIMER.

FINISH EXTERIOR SURFACES WITH RUSTOLEUM #906 SILVER GRAY OR
APPROVED EQUAL.

FINISH INTERIOR WITH RUSTOLEUM #2766 HIGH GLOSS WHITE ENAMEL
OR APPROVED EQUAL.

ALL SHEET METAL PARTS SHALL BE .125 INCH THICK ALUMINUM.

ALL SEAMS SHALL BE CONTINUOUSLY WELDED.

ALUMINUM SHALL BE TYPE 5052-H32.

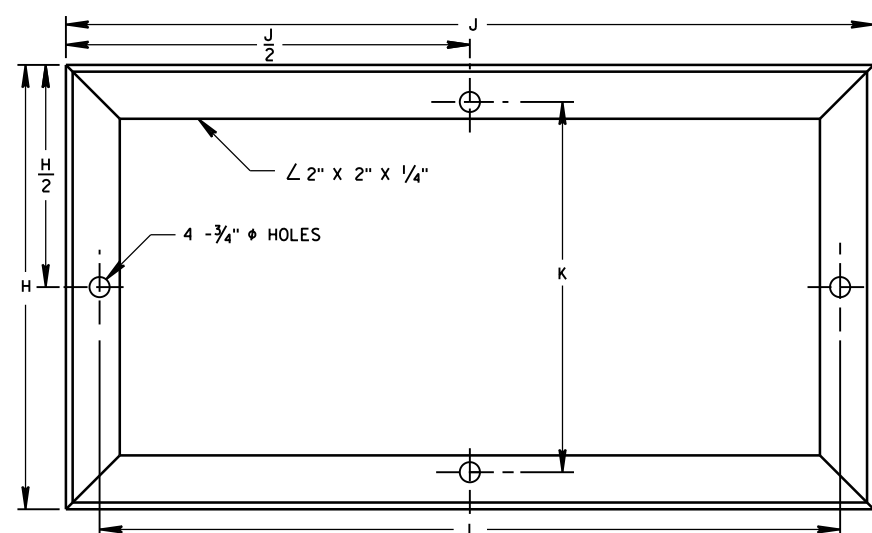
CONTINUOUS HINGE SHALL BE HEAVY GAUGE ALUMINUM WITH 1/4" DIAMETER STAINLESS STEEL HINGE PIN. HINGE IS SECURED WITH 1/4" X 20 TPI STAINLESS STEEL CARRIAGE BOLTS AND STAINLESS STEEL NYLOCK NUTS.

A SINGLE PHOTOCCELL SHALL BE LOCATED ON THE NORTH-NORTHEAST SIDE OF THE CABINET UNLESS OTHERWISE CALLED FOR IN THE SPECIAL PROVISIONS. THE PHOTOCCELL SHALL BE PLACED AS SHOWN AND SHALL BE LISTED ON THE DEPARTMENTS APPROVED PRODUCTS LIST.

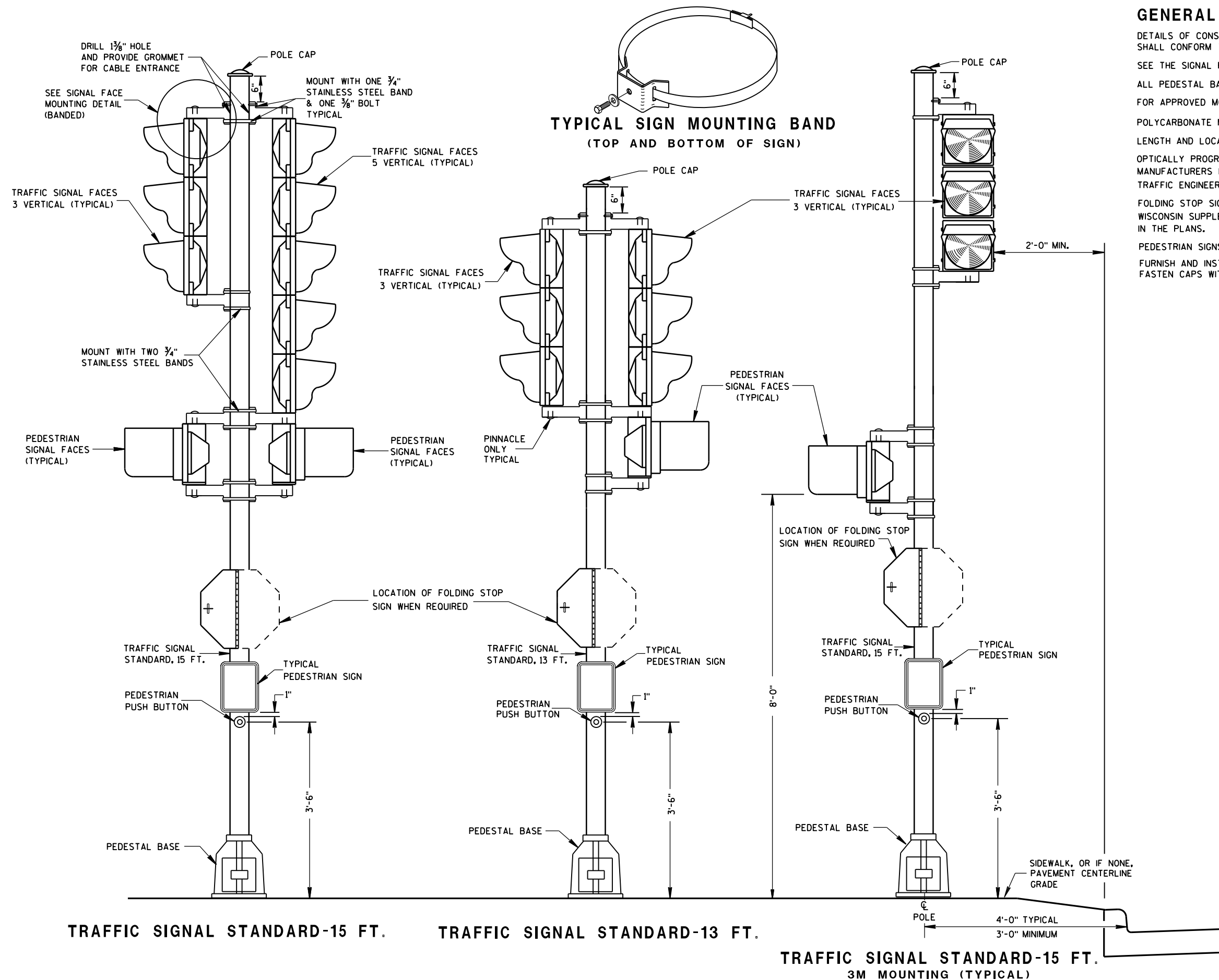
DOOR LATCH ASSEMBLY TO BE PROVIDED WITH THREE-POINT LOCKING MECHANISM.

TABLE OF DIMENSIONS (INCHES)

MARK	CABINET TYPE		
	3060	3860	3866
A	30	38	38
B	60	60	66
C	$16\frac{1}{2}$	$16\frac{1}{2}$	24
D	$26\frac{1}{2}$	$34\frac{3}{4}$	$33\frac{3}{4}$
E	$38\frac{3}{4}$	$38\frac{3}{4}$	$38\frac{3}{4}$
F	$26\frac{1}{2}$	$34\frac{3}{4}$	$33\frac{3}{4}$
G	19	19	25
H	$16\frac{1}{2}$	$16\frac{1}{2}$	24
$\frac{H}{2}$	$8\frac{1}{4}$	$8\frac{1}{4}$	12
J	30	38	38
$\frac{J}{2}$	15	19	19
K	$13\frac{3}{4}$	$13\frac{3}{4}$	$21\frac{1}{4}$
L	$27\frac{1}{2}$	$35\frac{1}{2}$	$35\frac{1}{2}$



MOUNTING BASE



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SEE THE SIGNAL PLAN FOR REQUIRED SIGNAL FACE SIZES.

ALL PEDESTAL BASES SHALL BE MOUNTED ON CONCRETE BASE - TYPE 1.

FOR APPROVED MOUNTING HARDWARE, SEE THE CONTRACT SPECIAL PROVISIONS.

POLYCARBONATE MOUNTING BRACKETS SHALL BE USED.

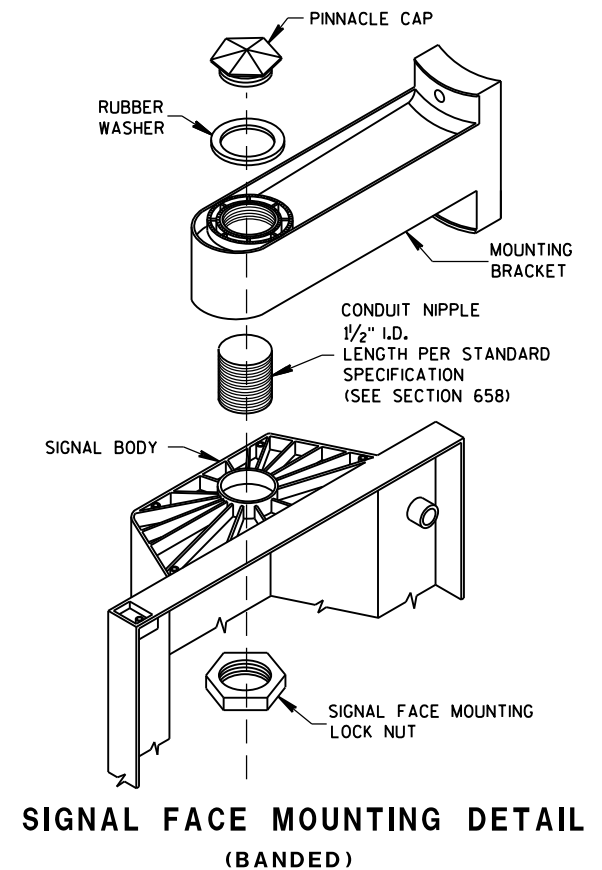
LENGTH AND LOCATION OF TRAFFIC SIGNAL STANDARDS SHALL BE AS SHOWN ON THE PLANS.

OPTICALLY PROGRAMMED SIGNAL FACES SHALL BE MASKED IN ACCORDANCE WITH MANUFACTURERS INSTRUCTIONS, AND UNDER THE DIRECTIONS OF THE REGION TRAFFIC ENGINEER.

FOLDING STOP SIGNS SHALL BE IN ACCORDANCE WITH THE MUTCD AND/OR THE LATEST WISCONSIN SUPPLEMENT. THE SIGNS SHALL BE SIZED AND LOCATED AS CALLED FOR IN THE PLANS.

PEDESTRIAN SIGNS SHALL BE AS DESIGNATED IN THE PLANS.

FURNISH AND INSTALL VENTILATED, CAST, METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) $\frac{1}{4}$ " X $\frac{3}{4}$ " - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.



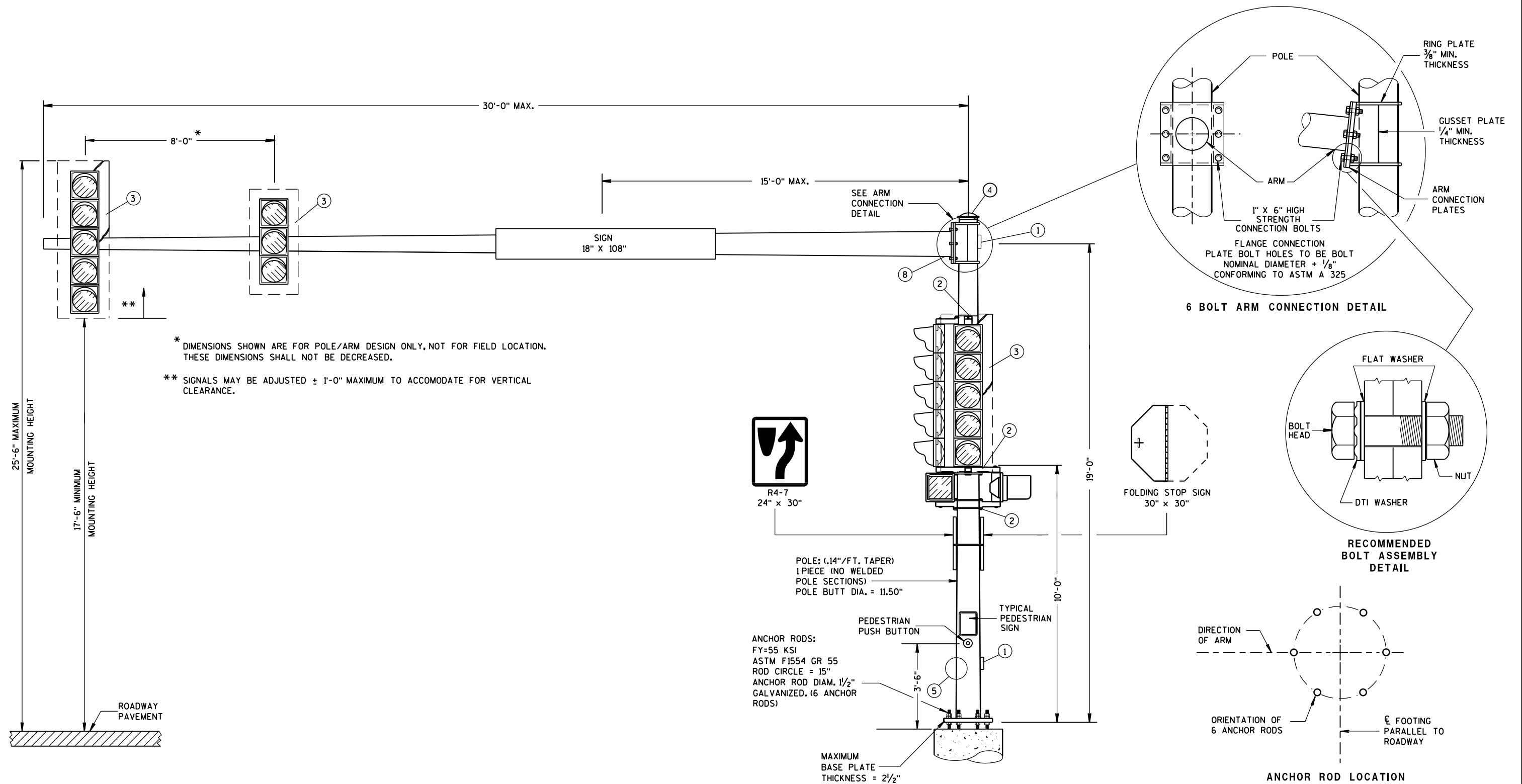
**TRAFFIC SIGNAL STANDARD
POLY BRACKET MOUNTINGS
(TYPICAL) 13 FT. OR 15 FT.**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
2/28/2013
DATE

/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER

FHWA

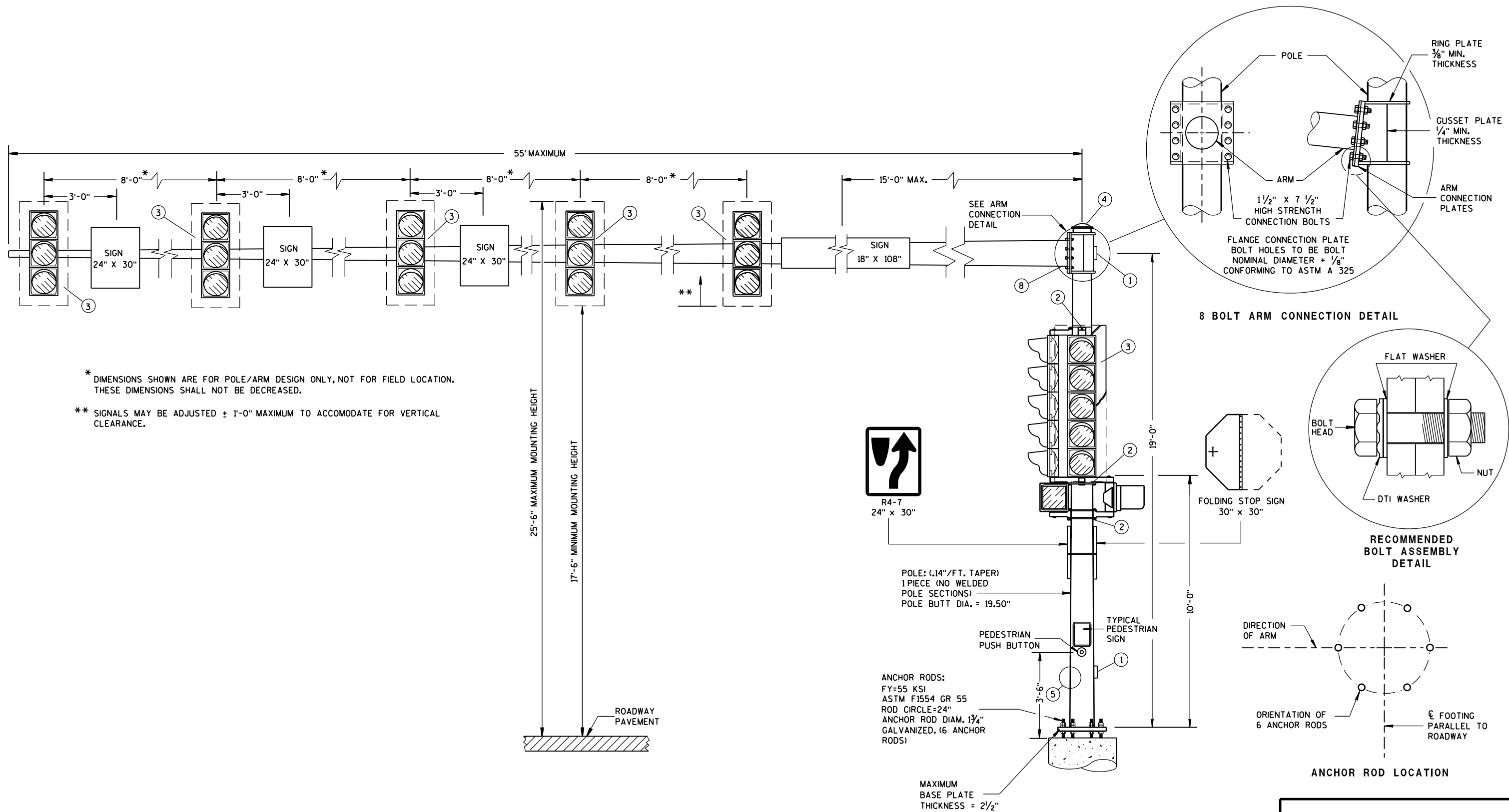


(MAXIMUM LOAD)

TYPE 9 POLE 15' - 30' MONOTUBE ARM

TYPE 9 POLE
15' - 30' MONOTUBE ARMSTATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATIONAPPROVED
June, 2015
DATE/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER

FHWA



**TYPE 12 POLE
35' - 55' MONOTUBE ARM**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015
DATE

FHWA

/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE TYPES 9 AND 10 ARE FOR ARM LENGTHS 15-FOOT TO 30-FOOT.

POLE TYPES 12 AND 13 ARE FOR ARM LENGTHS 35-FOOT TO 55-FOOT.

MONOTUBE POLE AND ARM SHALL BE GALVANIZED STEEL.

RING-STIFFENED BUILT-UP BOX TYPE OF ATTACHMENT FOR TRAFFIC SIGNAL ARM.

ONE (1) PIECE POLE CONSTRUCTION (NO WELDED POLE SECTIONS).

STANDARD STRAIGHT ARM DESIGN (3 ½ ± RISE).

SECTION 657, POLES OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

PROVIDE WIREWAY THRU POLE WALL AND ARM CONNECTION PLATES. PROVIDE ROUND, SMOOTH INSIDE SURFACE.

MANUFACTURER'S SUBMITTED POLE DESIGNS AND DRAWINGS SHALL BE SIGNED AND STAMPED BY A REGISTERED PROFESSIONAL ENGINEER AND CERTIFIED AS BEING IN COMPLIANCE WITH THE AASHTO 2013 6TH EDITION AND ALL PERTINENT WISDOT SPECIFICATIONS AND DRAWINGS FOR TRAFFIC AND LIGHTING STRUCTURES AND AS FOLLOWS:

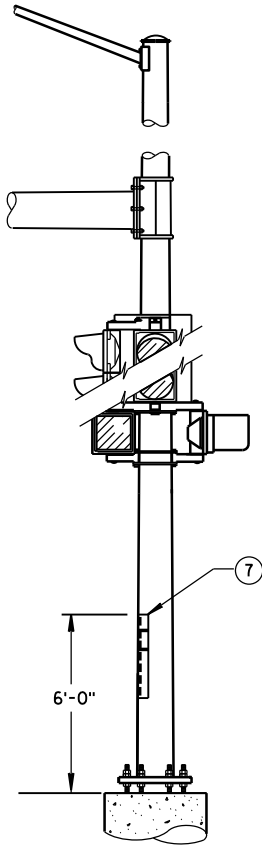
- CATEGORY III FATIGUE LOADS OF GALLOPING, TRUCK GUSTS (AT 45 MPH VEHICLE VELOCITY) AND NATURAL WIND GUSTS FOR DESIGN OF TYPE 9 AND TYPE 10 STRUCTURES.
- CATEGORY II FATIGUE LOADS OF GALLOPING, TRUCK GUSTS (AT 45 MPH VEHICLE VELOCITY) AND NATURAL WIND GUSTS FOR DESIGN OF TYPE 12 AND TYPE 13 STRUCTURES.
- 90 MPH (3-SECOND GUST) WIND SPEED AND A 50 YEAR DESIGN LIFE.

SECURE THE OPENING BELOW THE BASE PLATE WITH STAINLESS STEEL OR GALVANIZED STEEL MESH AND SECURE THE MESH WITH ¾" S.S. BANDING AROUND THE LEVELING NUTS.

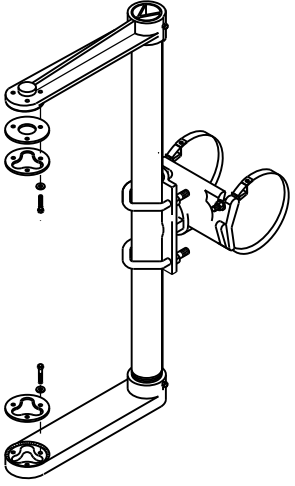
INDENT PRINT (NOMINAL ½" HIGH) THE POLE LENGTH AND FIRST TWO LETTERS OF THE MANUFACTURERS NAME ON TWO SIDES OF THE BASE PLATE 180 DEGREES APART, BEFORE GALVANIZING. THE ARM SHALL BE IDENTIFIED WITH THE SAME INFORMATION BY INDENT PRINT.

SIGNAL FACE SHALL BE MOUNTED 6 INCHES (NOMINAL) FROM THE END OF THE MONOTUBE ARM OR AS SHOWN ON THE PLAN CONSTRUCTION DETAIL OR AS DIRECTED BY THE PROJECT ENGINEER/ELECTRICAL OPERATIONS PERSONNEL. MOUNT ALL LIKE HEADS AT SAME ELEVATION.

SIGN MOUNTING BRACKETS SHALL BE FURNISHED IN ACCORDANCE WITH SECTION 637 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY AND STRUCTURE CONSTRUCTION.

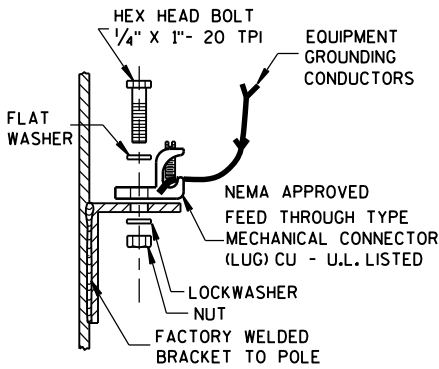


STRUCTURAL IDENTIFICATION
PLAQUE PLACEMENT



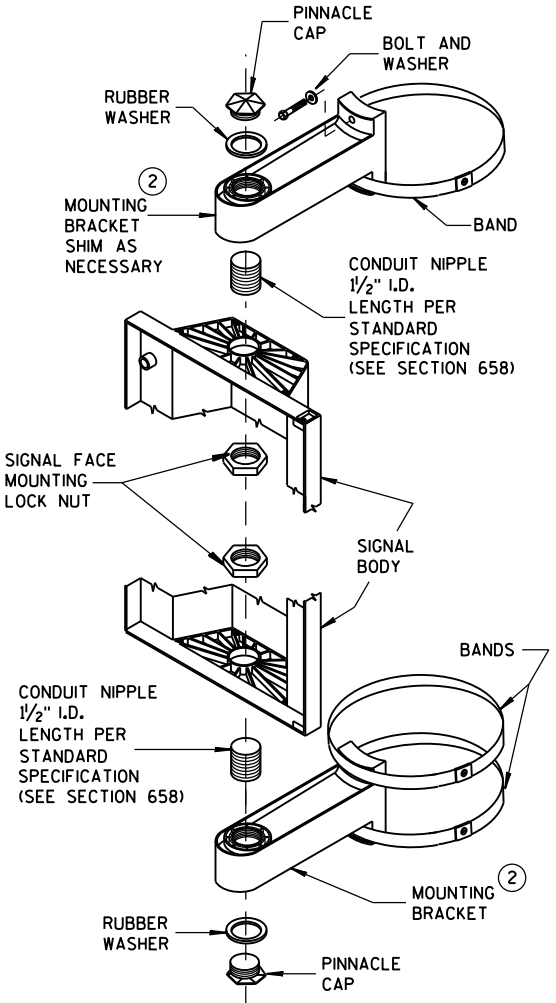
SIGNAL FACE MOUNTING BRACKET
DETAIL FOR MONOTUBE ARM

(MOUNT PER MANUFACTURER'S RECOMMENDATION)

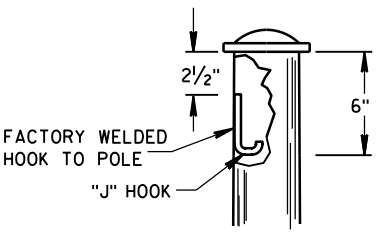


TYPICAL GROUNDING CONNECTIONS

NUT, BOLT AND WASHERS SHALL
BE STAINLESS STEEL



SIGNAL FACE
VERTICAL MOUNTING DETAIL



"J" HOOK WIRE SUPPORT

- DESIGN FOR MAXIMUM ALLOWABLE HANDHOLE WITH COVER ASSEMBLY WITH TWO ¼" x ¾" - 20 TPI STAINLESS STEEL HEX HEAD BOLTS.
- SIGNAL MOUNTING BRACKETS FOR POLE MOUNTING, MOUNT WITH CAP SCREW AND BANDING, (SEE SPECIFICATIONS SEC. 658).
- SECURELY MOUNT BACKPLATES, PROJECTING 5" BEYOND ALL SIDES OF THE SIGNAL FACE HOUSING, PER MANUFACTURERS RECOMMENDATIONS.
- THE TOP OF THE POLE SHAFT AND THE END OF THE MONOTUBE ARM SHALL BE EQUIPPED WITH A REMOVABLE, VENTILATED CAP HELD SECURELY IN PLACE WITH SET SCREWS.
- FACTORY-WELDED BRACKET FOR GROUNDING LUG, OPPOSITE HANDHOLE, (LUG AND HARDWARE PAID UNDER SEPARATE ITEM). PROVIDE HOLE IN BRACKET FOR ¼" x ¾" - 20 TPI STAINLESS STEEL HEX HEAD BOLT.
- FACTORY-WELDED "J" HOOK FOR STRAIN RELIEF FOR POLE LUMINAIRE WIRE.
- INSTALL STRUCTURAL IDENTIFICATION PLAQUES.

STRUCTURAL IDENTIFICATION PLAQUES SHALL BE PLACED ON THE POLES IN THE SAME DIRECTION AS THE ARM.

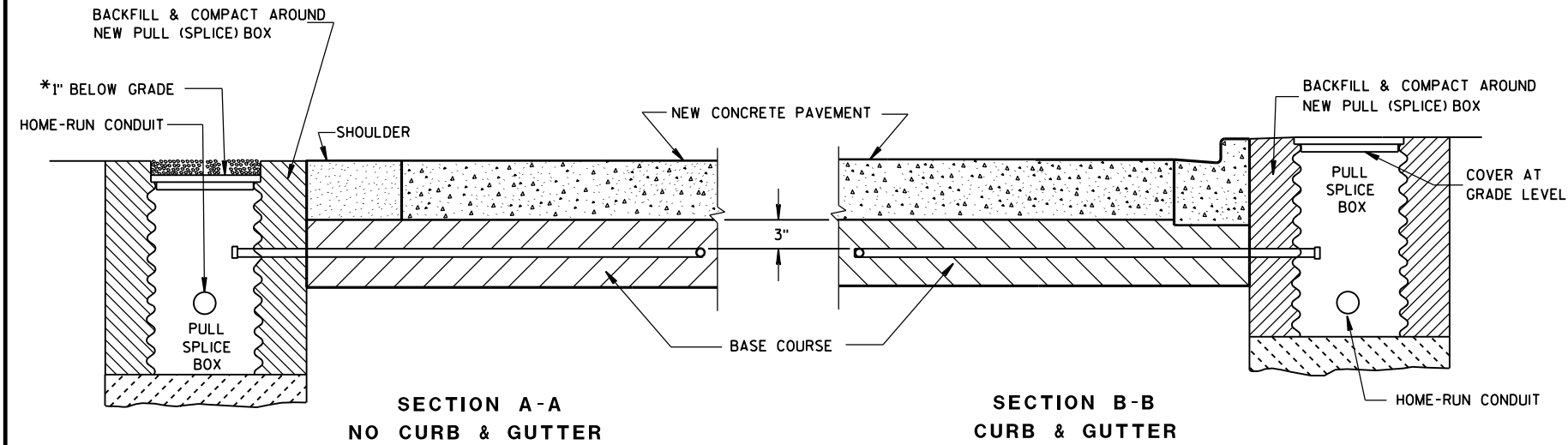
MOUNTING HEIGHT SHALL BE 6'-0" ABOVE THE CURB OR SHOULDER. ADJUST IF IT IS KNOWN THAT REQUIRED TRAFFIC SIGNS WILL BE OBSTRUCTED.

- FACTORY DRILLED ½" DRAIN HOLE 2" FROM FLANGE CONNECTION PLATE.

GENERAL NOTES AND HARDWARE
DETAILS FOR TYPE 9, 10, 12 & 13
POLES WITH MONOTUBE ARMS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Ahmet Demirbilek
DATE STATE ELECTRICAL ENGINEER
FHWA



*RECESS PULL (SPlice) BOX SO THAT THE COVER IS 3\"

LOOP DETECTOR INSTALLATION DETAIL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

LOOP SIZE, CONFIGURATION LOCATION, NUMBER OF TURNS OF WIRE AND ASSOCIATED SIGNAL PHASE SHALL BE AS SHOWN ON THE PLANS.

PITCH LEAD OUT CONDUIT TO DRAIN TO ROADSIDE PULL (SPlice) BOX.

SPLICES SHALL BE INSTALLED BY USING CAST IN PLACE SPLICE KITS LISTED ON THE DEPARTMENTS APPROVED PRODUCTS LIST OR AN ENGINEER APPROVED EQUAL. NON-INSULATED BUTT SPLICES TO FIT #12 AWG STRANDED WIRE SHALL BE USED. SPLICES SHALL BE SOLDERED AND INSULATED FROM EACH OTHER AS PER INSTRUCTIONS INCLUDED IN THE SPLICE KIT.

MEASURE GROUND RESISTANCE USING A MEGGER. REPLACE LOOP WIRE NOT ATTAINING A READING OF INFINITY TO GROUND.

AFTER SPLICING THE LOOP WIRE TO THE LOOP LEAD-IN CABLE, THE CONTRACTOR SHALL MEASURE INDUCTANCE, GROUND RESISTANCE AND WIRE RESISTANCE AT THE CABINET END OF THE LEAD-IN CABLE AND FURNISH A COPY OF THE READINGS TO THE PROJECT ENGINEER FOR EVALUATION.

LOOP DETECTOR LEADS SHALL BE IDENTIFIED WITH THEIR ASSOCIATED LOOP BY USE OF WATERPROOF TAGS AT BOTH ENDS OF THE CABLE. A LISTING OF THE CABLE IDENTIFICATION PER INDIVIDUAL LOOP LEAD-IN SHALL BE PLACED IN THE CABINET.

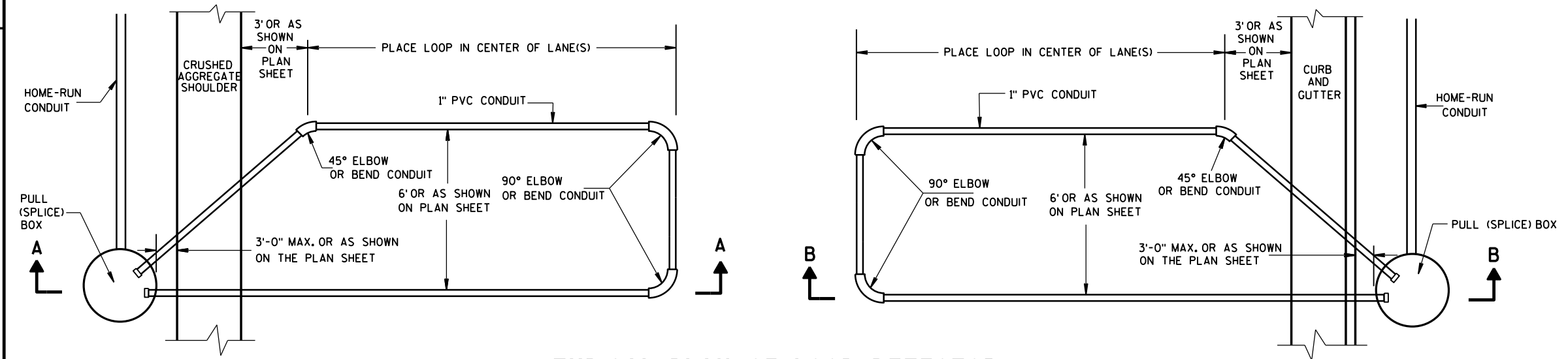
THE #12 AWG. LOOP WIRE IN THE PULL (SPlice) BOX SHALL BE HAND TWISTED AT LEAST 3 TWISTS PER FOOT BEFORE BEING SPLICED TO THE LOOP LEAD-IN CABLE.

SPLICES OF LOOP WIRE TO LEAD-IN CABLE SHALL BE MADE ONLY IN PULL (SPlice) BOXES AT THE SIDE OF THE ROAD.

THE #12 AWG LOOP WIRE SHALL BE INSTALLED FROM THE ROADSIDE PULL (SPlice) BOX THROUGH THE LOOP CONDUIT, BACK TO THE ROADSIDE PULL (SPlice) BOX, AND BE INSTALLED IN ONE, NON-SPLICE CONTINUOUS LENGTH.

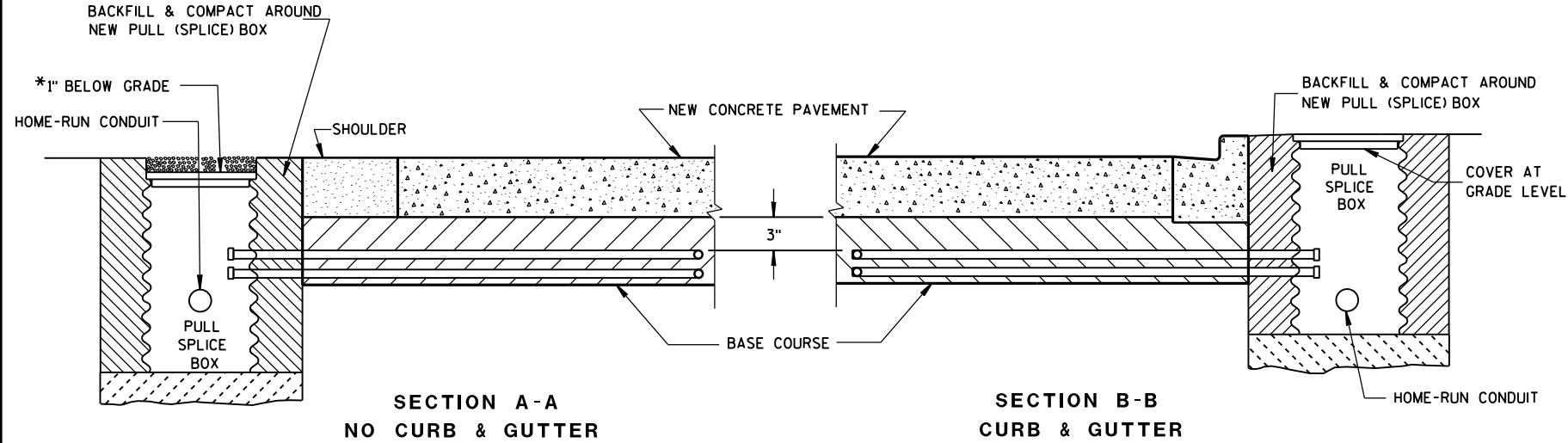
PROTECTION OF THE CONDUIT IN THE BASE COURSE, SHALL BE REQUIRED AFTER INSTALLATION AND BEFORE NEW PAVEMENT IS INSTALLED.

SHOULD INSTALLATION REPAIR BE REQUIRED, IT SHALL BE DONE UNDER THE DIRECTION OF THE PROJECT ENGINEER.



TYPICAL PLAN OF LOOP DETECTOR WITH 18\"

LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 1)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE FHWA	/S/ Ahmet Demirbilek STATE ELECTRICAL ENGINEER



*RECESS PULL (SPlice) BOX SO THAT THE COVER IS 3\"

LOOP DETECTOR INSTALLATION DETAIL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

LOOP SIZE, CONFIGURATION LOCATION, NUMBER OF TURNS OF WIRE AND ASSOCIATED SIGNAL PHASE SHALL BE AS SHOWN ON THE PLANS.

PITCH LEAD OUT CONDUIT TO DRAIN TO ROADSIDE PULL (SPlice) BOX.

SPICES SHALL BE INSTALLED BY USING CAST IN PLACE SPICE KITS LISTED ON THE DEPARTMENTS APPROVED PRODUCTS LIST OR AN ENGINEER APPROVED EQUAL. NON-INSULATED BUTT SPICES TO FIT #12 AWG STRANDED WIRE SHALL BE USED. SPICES SHALL BE SOLDERED AND INSULATED FROM EACH OTHER AS PER INSTRUCTIONS INCLUDED IN THE SPICE KIT.

MEASURE GROUND RESISTANCE USING A MEGGER. REPLACE LOOP WIRE NOT ATTAINING A READING OF INFINITY TO GROUND.

AFTER SPlicing THE LOOP WIRE TO THE LOOP LEAD-IN CABLE, THE CONTRACTOR SHALL MEASURE INDUCTANCE, GROUND RESISTANCE AND WIRE RESISTANCE AT THE CABINET END OF THE LEAD-IN CABLE AND FURNISH A COPY OF THE READINGS TO THE PROJECT ENGINEER FOR EVALUATION.

LOOP DETECTOR LEADS SHALL BE IDENTIFIED WITH THEIR ASSOCIATED LOOP BY USE OF WATERPROOF TAGS AT BOTH ENDS OF THE CABLE. A LISTING OF THE CABLE IDENTIFICATION PER INDIVIDUAL LOOP LEAD-IN SHALL BE PLACED IN THE CABINET.

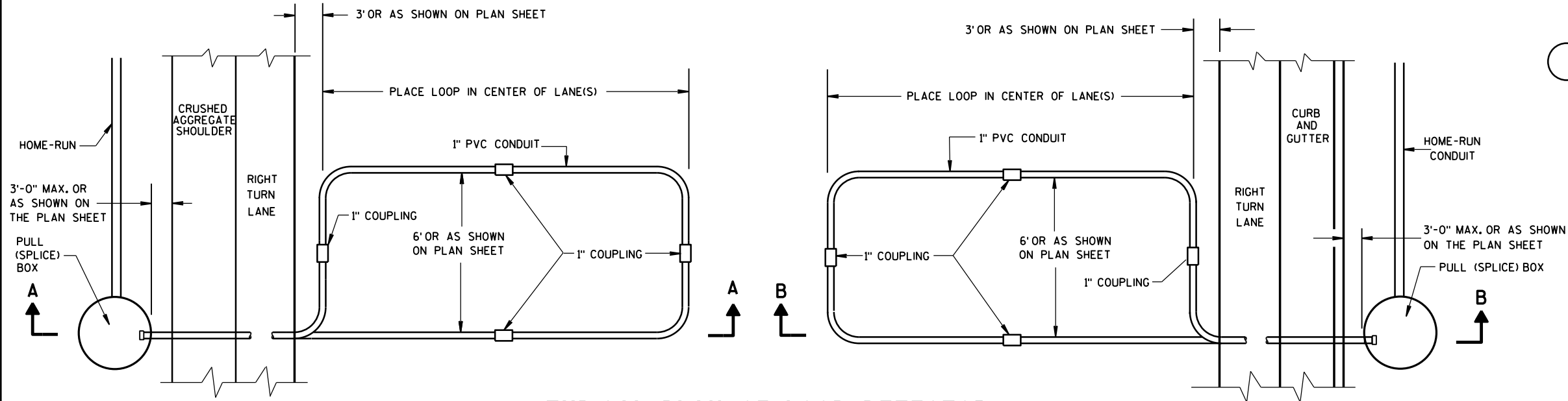
THE #12 AWG. LOOP WIRE IN THE PULL (SPlice) BOX SHALL BE HAND TWISTED AT LEAST 3 TWISTS PER FOOT BEFORE BEING SPliced TO THE LOOP LEAD-IN CABLE.

SPICES OF LOOP WIRE TO LEAD-IN CABLE SHALL BE MADE ONLY IN PULL (SPlice) BOXES AT THE SIDE OF THE ROAD.

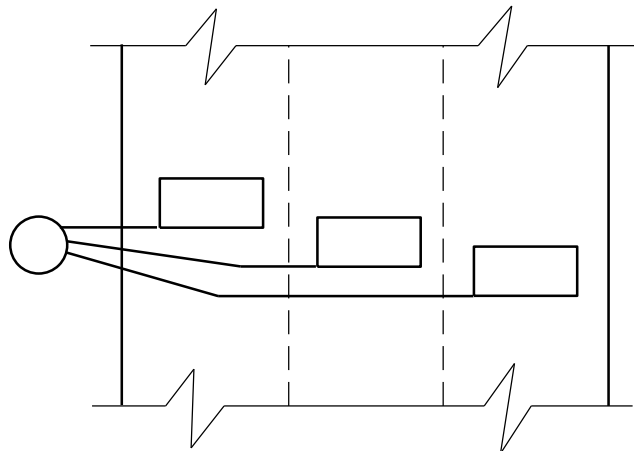
THE #12 AWG LOOP WIRE SHALL BE INSTALLED FROM THE ROADSIDE PULL (SPlice) BOX, THROUGH THE LOOP CONDUIT, BACK TO THE ROADSIDE PULL (SPlice) BOX, AND BE INSTALLED IN ONE, NON-SPliced CONTINUOUS LENGTH.

PROTECTION OF THE CONDUITS IN THE BASE COURSE SHALL BE REQUIRED AFTER INSTALLATION AND BEFORE NEW PAVEMENT IS INSTALLED.

SHOULD INSTALLATION REPAIR BE REQUIRED, IT SHALL BE DONE UNDER THE DIRECTION OF THE PROJECT ENGINEER.



TYPICAL PLAN OF LOOP DETECTOR WITH 24\"



MULTI-LANE INSTALLATION

LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE: Sept. 2014
STATE ELECTRICAL ENGINEER: /S/ Ahmet Demirelek

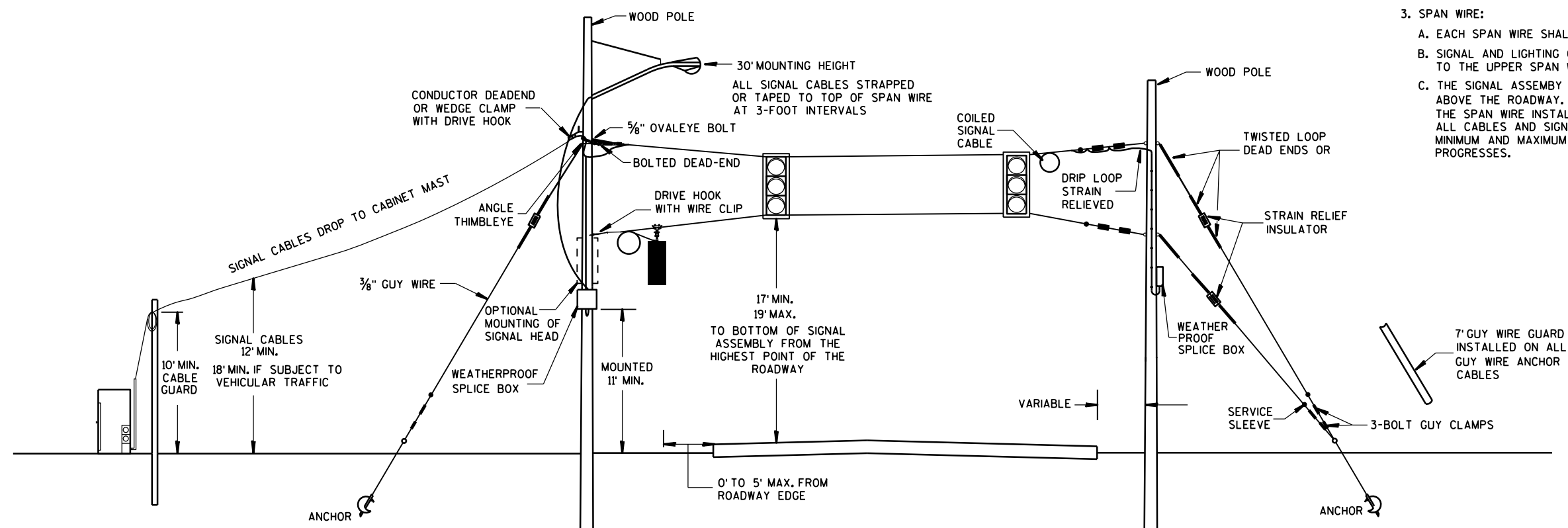
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

1. WOOD POLES SHALL BE CLASS 4, LENGTH DETERMINED BY SIGNAL PLAN.

2. SIGNAL FACES:
 A. ALL SECTIONS SHALL BE 12" AND POLYCARBONATE.
 B. EACH SHALL CONTAIN A 5" WIDE DULL BLACK POLYCARBONATE BACKPLATE.
 C. EACH SHALL BE WIRED FROM THE TOP SIGNAL MOUNTING BRACKET.
 D. NEAR RIGHT SIGNAL FACE SUSPENDED ON THE TETHER (NO BACKPLATE) SHALL NOT BE OVER THE TRAVELED WAY. IF THE POLE IS WITHIN 5 FEET OF THE TRAVELED WAY MOUNT THE SIGNAL FACE ON THE WOOD POLE WITH BACKPLATE.

3. SPAN WIRE:
 A. EACH SPAN WIRE SHALL BE INDIVIDUALLY DOWN GUYED.
 B. SIGNAL AND LIGHTING CABLES SHALL ONLY BE ATTACHED TO THE UPPER SPAN WIRE.
 C. THE SIGNAL ASSEMBY SHALL HAVE A 17' MIN. HEIGHT ABOVE THE ROADWAY. THIS SHALL BE MEASURED AFTER THE SPAN WIRE INSTALLATION IS COMPLETED WITH ALL CABLES AND SIGNAL FACES IN PLACE. MAINTAIN MINIMUM AND MAXIMUM HEIGHTS AS ROADWAY WORK PROGRESSES.



SPAN WIRE TEMPORARY SIGNALS

MINIMUM POLE LENGTHS	POLE BURIEL DEPTHS
25'	5'
30'	6'
35'	7'
40'	8'
45'	9'

SPAN WIRE TEMPORARY TRAFFIC SIGNAL

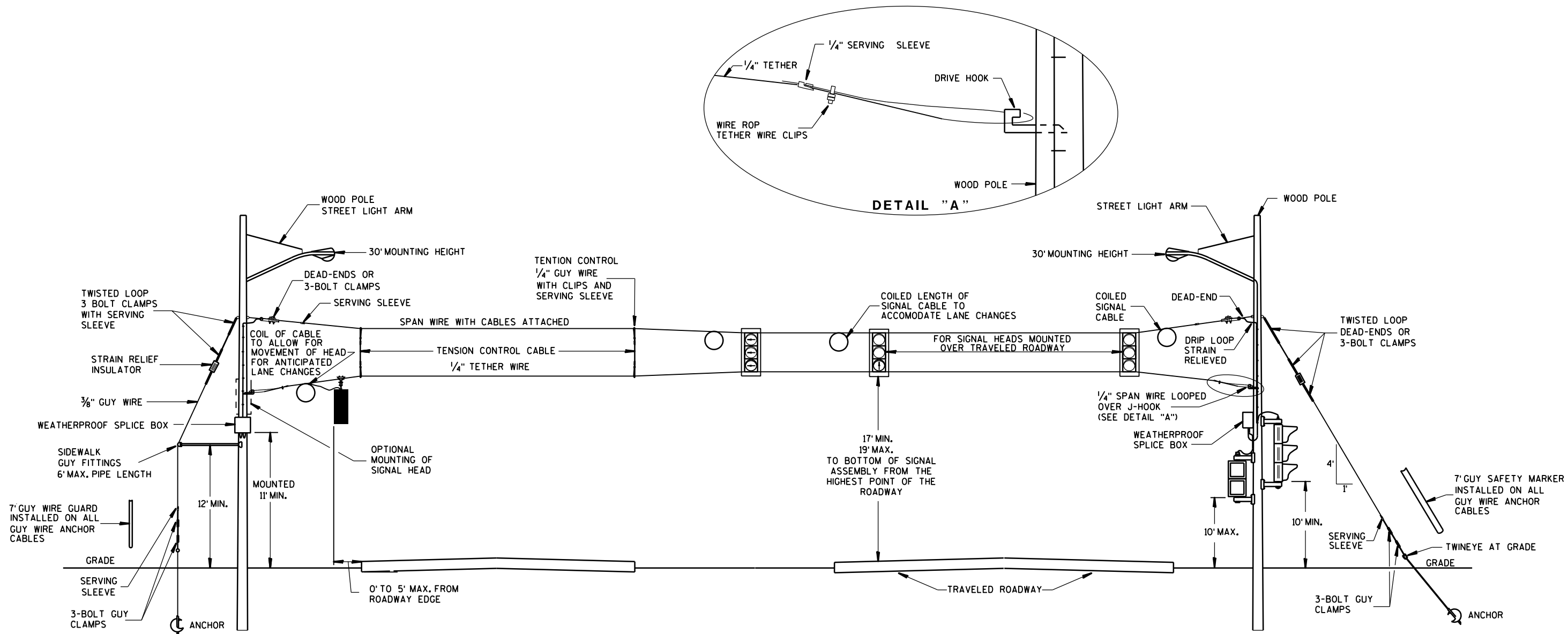
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015
DATE

FHWA

/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

1. WOOD POLES SHALL BE CLASS 4. LENGTH DETERMINED BY SIGNAL PLAN.

2. SIGNAL FACES:

A. ALL SECTIONS SHALL BE 12" AND POLYCARBONATE.

B. EACH SHALL CONTAIN A 5" WIDE DULL BLACK POLYCARBONATE BACKPLATE.

C. EACH SHALL BE WIRED FROM THE TOP SIGNAL MOUNTING BRACKET.

D. NEAR RIGHT SIGNAL FACE SUSPENDED ON THE TETHER (NO BACKPLATE) SHALL NOT BE OVER THE TRAVELED WAY. IF THE POLE IS WITHIN 5 FEET OF THE TRAVELED WAY MOUNT THE SIGNAL FACE ON THE WOOD POLE WITH BACKPLATE.

E. FAR INDICATION SHALL BE MAINTAINED OVER CENTER OF TRAFFIC LANE.

3. SPAN WIRE:

A. EACH SPAN WIRE SHALL BE INDIVIDUALLY DOWN GUYED.

B. SIGNAL AND LIGHTING CABLES SHALL ONLY BE ATTACHED TO THE UPPER SPAN WIRE.

C. THE SIGNAL ASSEMBLY SHALL HAVE A 17' MIN. HEIGHT ABOVE THE ROADWAY. THIS SHALL BE MEASURED AFTER THE SPAN WIRE INSTALLATION IS COMPLETED WITH ALL CABLES AND SIGNAL FACES IN PLACE. MAINTAIN MINIMUM AND MAXIMUM HEIGHTS AS ROADWAY WORK PROGRESSES.

SPAN WIRE TEMPORARY SIGNALS 4 LANE ROADWAYS

MINIMUM POLE LENGTHS	CLASS	MIN. BURIAL DEPTHS
25'	Ⅴ	5'
30'	Ⅴ	6'
35'	Ⅳ	7'
40'	Ⅳ	8'
45'	Ⅳ	9'

SPAN WIRE TEMPORARY TRAFFIC SIGNAL

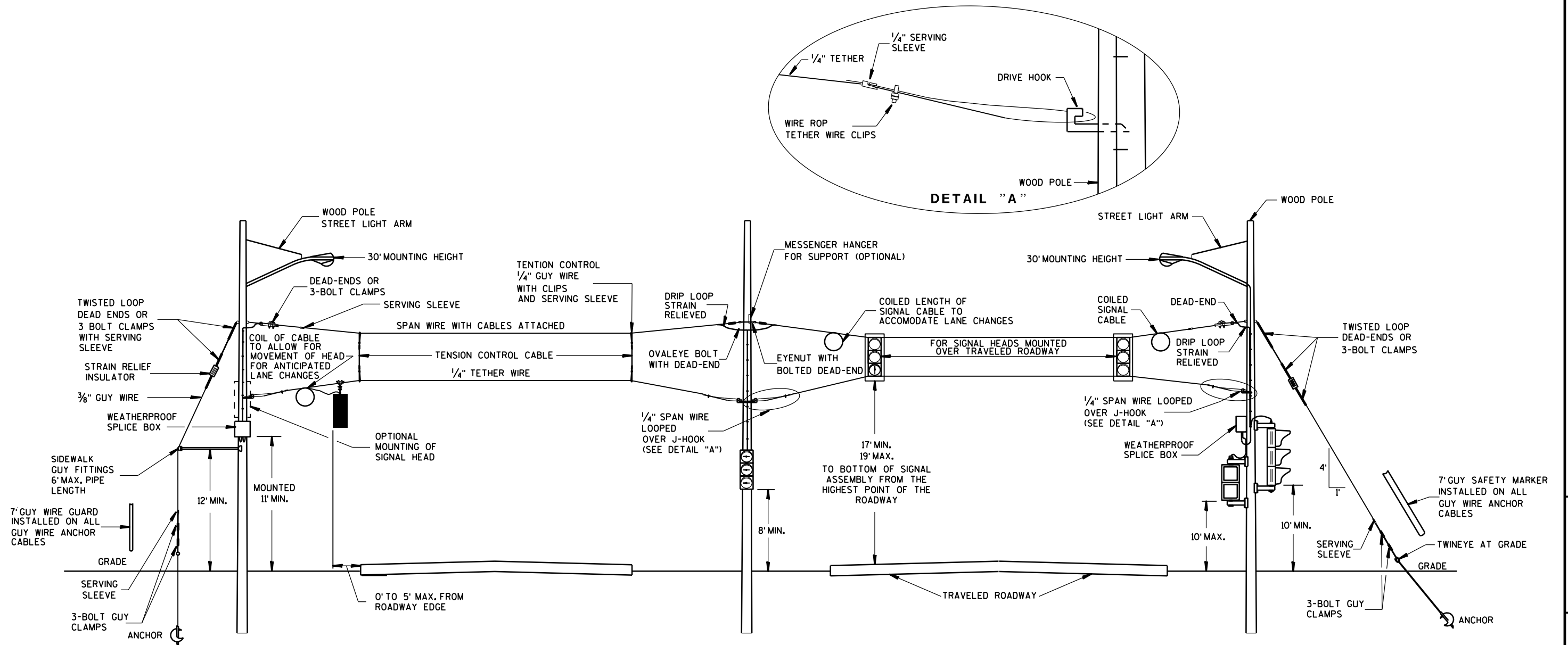
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015
DATE

FHWA

/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

- WOOD POLES SHALL BE CLASS 4. LENGTH DETERMINED BY SIGNAL PLAN.
- SIGNAL FACES:
 - ALL SECTIONS SHALL BE 12" AND POLYCARBONATE.
 - EACH SHALL CONTAIN A 5" WIDE DULL BLACK POLYCARBONATE BACKPLATE.
 - EACH SHALL BE WIRED FROM THE TOP SIGNAL MOUNTING BRACKET.
 - NEAR RIGHT SIGNAL FACE SUSPENDED ON THE TETHER (NO BACKPLATE) SHALL NOT BE OVER THE TRAVELED WAY. IF THE POLE IS WITHIN 5 FEET OF THE TRAVELED WAY MOUNT THE SIGNAL FACE ON THE WOOD POLE WITH BACKPLATE.
 - FAR INDICATION SHALL BE MAINTAINED OVER CENTER OF TRAFFIC LANE.

3. SPAN WIRE:

- EACH SPAN WIRE SHALL BE INDIVIDUALLY DOWN GUYED.
- SIGNAL AND LIGHTING CABLES SHALL ONLY BE ATTACHED TO THE UPPER SPAN WIRE.
- THE SIGNAL ASSEMBLY SHALL HAVE A 17' MIN. HEIGHT ABOVE THE ROADWAY. THIS SHALL BE MEASURED AFTER THE SPAN WIRE INSTALLATION IS COMPLETED WITH ALL CABLES AND SIGNAL FACES IN PLACE. MAINTAIN MINIMUM AND MAXIMUM HEIGHTS AS ROADWAY WORK PROGRESSES.

MINIMUM POLE LENGTHS	CLASS	MIN. BURIAL DEPTHS
25'	V	5'
30'	V	6'
35'	IV	7'
40'	IV	8'
45'	IV	9'

SPAN WIRE TEMPORARY TRAFFIC SIGNAL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

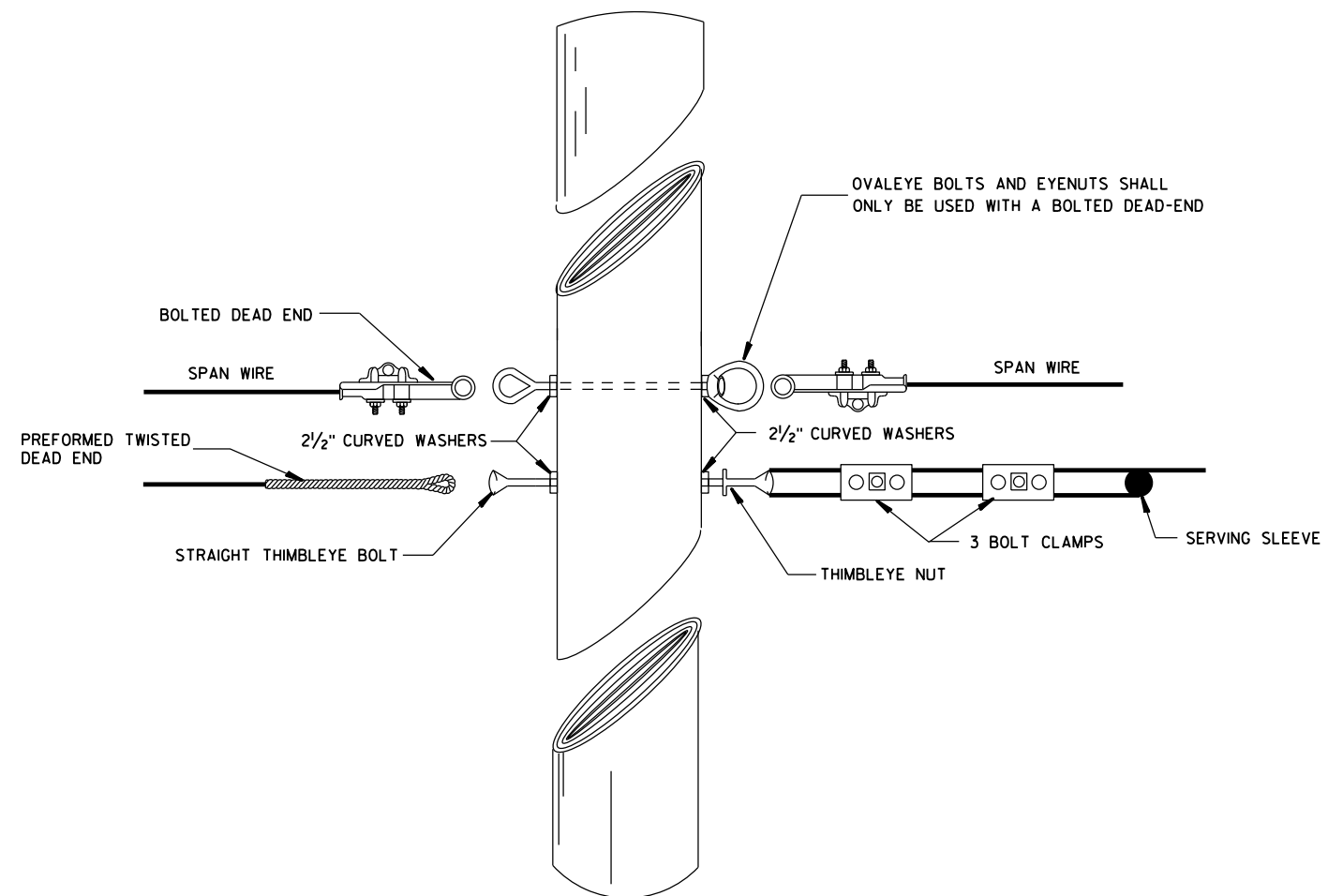
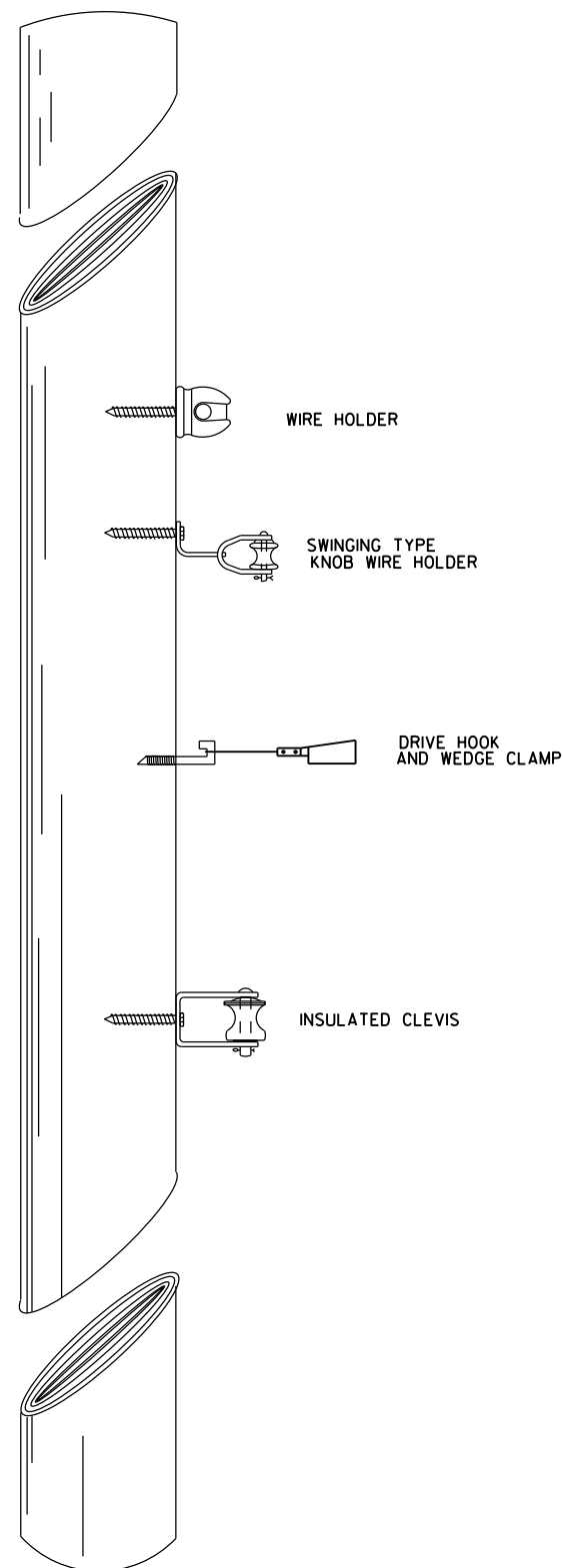
APPROVED

June, 2015
DATE

/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER

FHWA

TYPICAL CABLE HANGERS



TYPICAL DEAD-ENDING

SPAN WIRE
TEMPORARY TRAFFIC SIGNAL

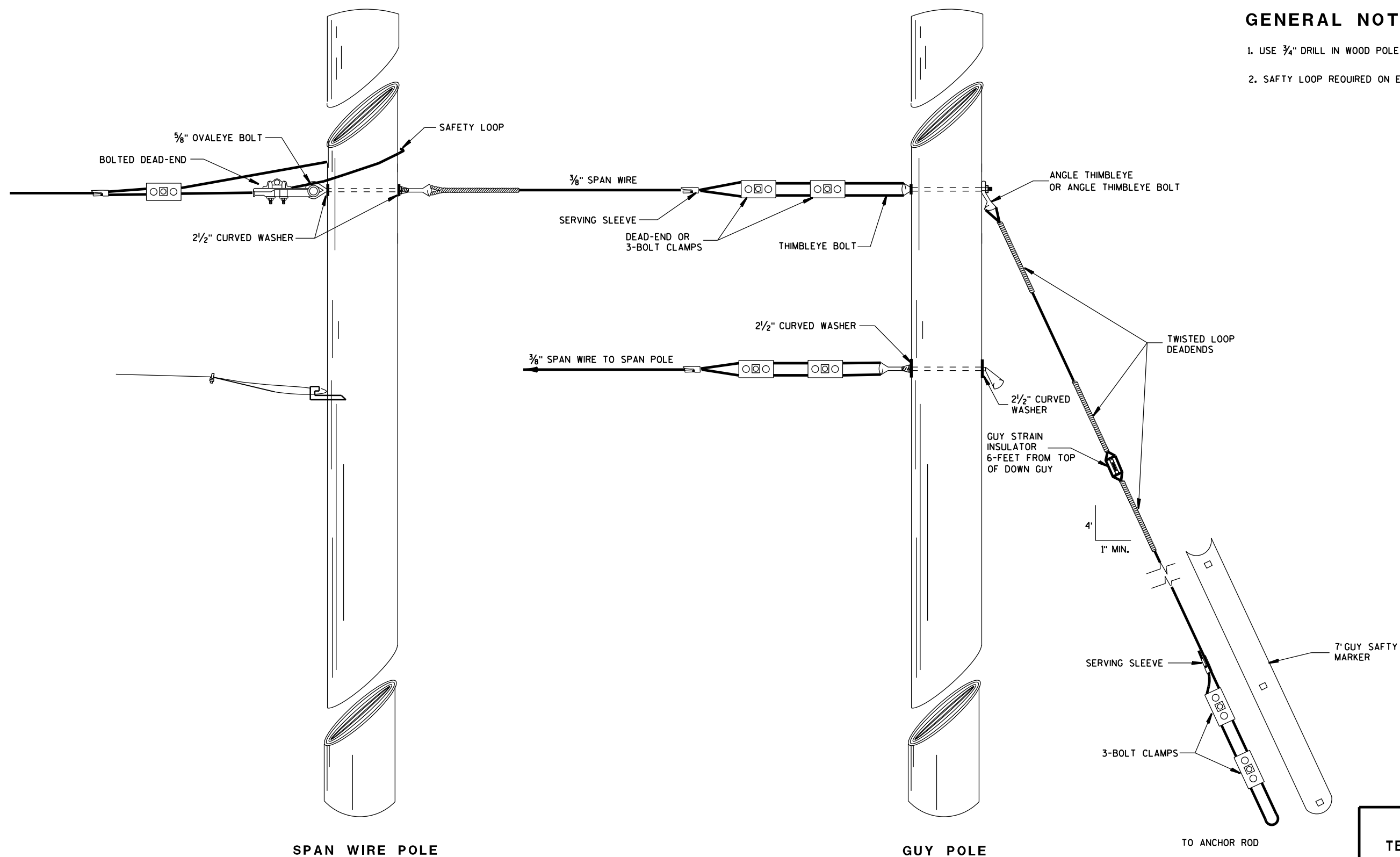
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015
DATE

FHWA

/S/ Ahmet Demirblek
STATE ELECTRICAL ENGINEER



GENERAL NOTES

1. USE 3/4" DRILL IN WOOD POLE TO PROVIDE HOLE FOR 5/8" BOLTS.
2. SAFETY LOOP REQUIRED ON EACH END OF ALL SPAN WIRES.

SPAN WIRE POLE

GUY POLE

TYPICAL DEAD-ENDINGS OR GUYING

SPAN WIRE
TEMPORARY TRAFFIC SIGNAL

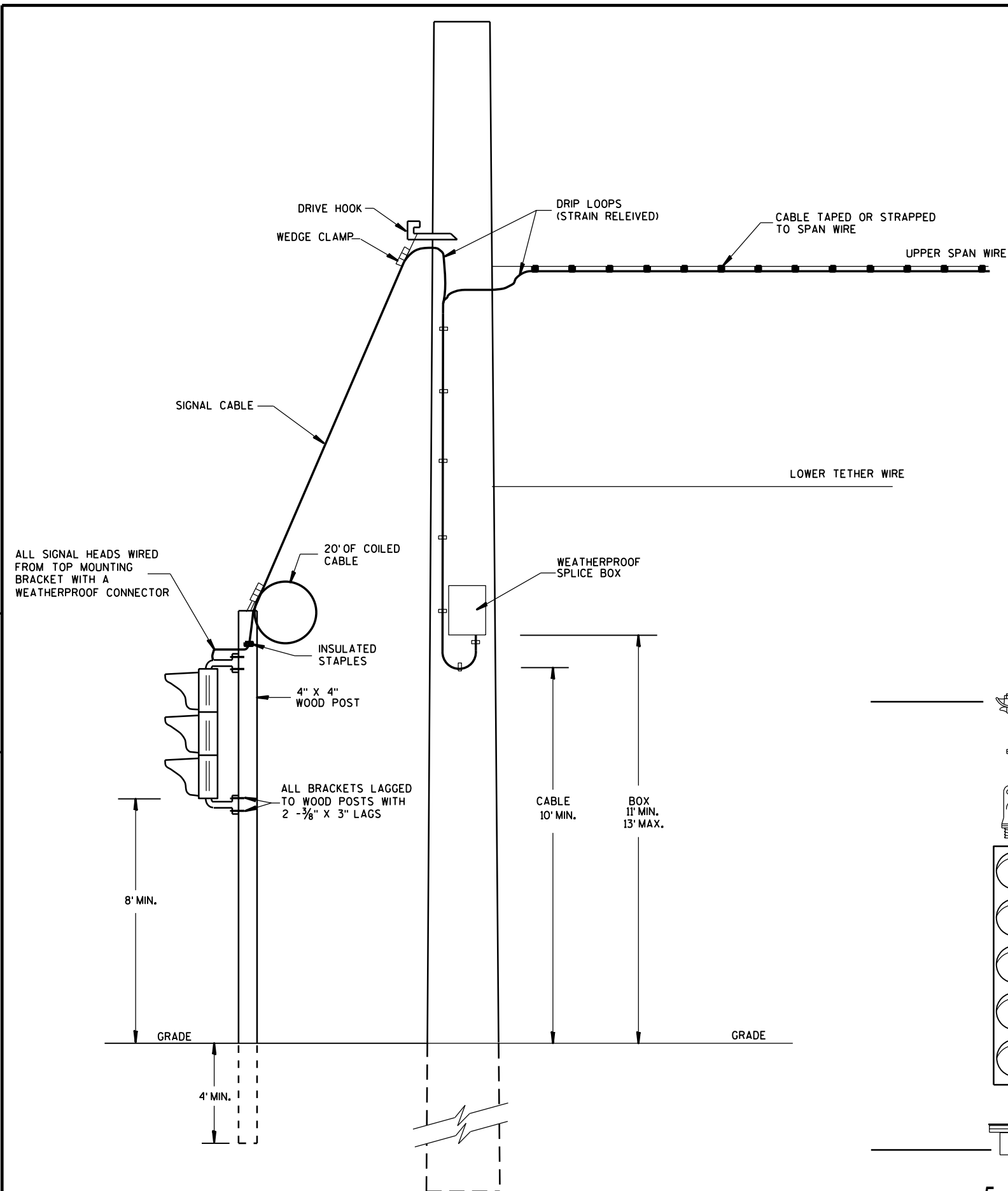
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

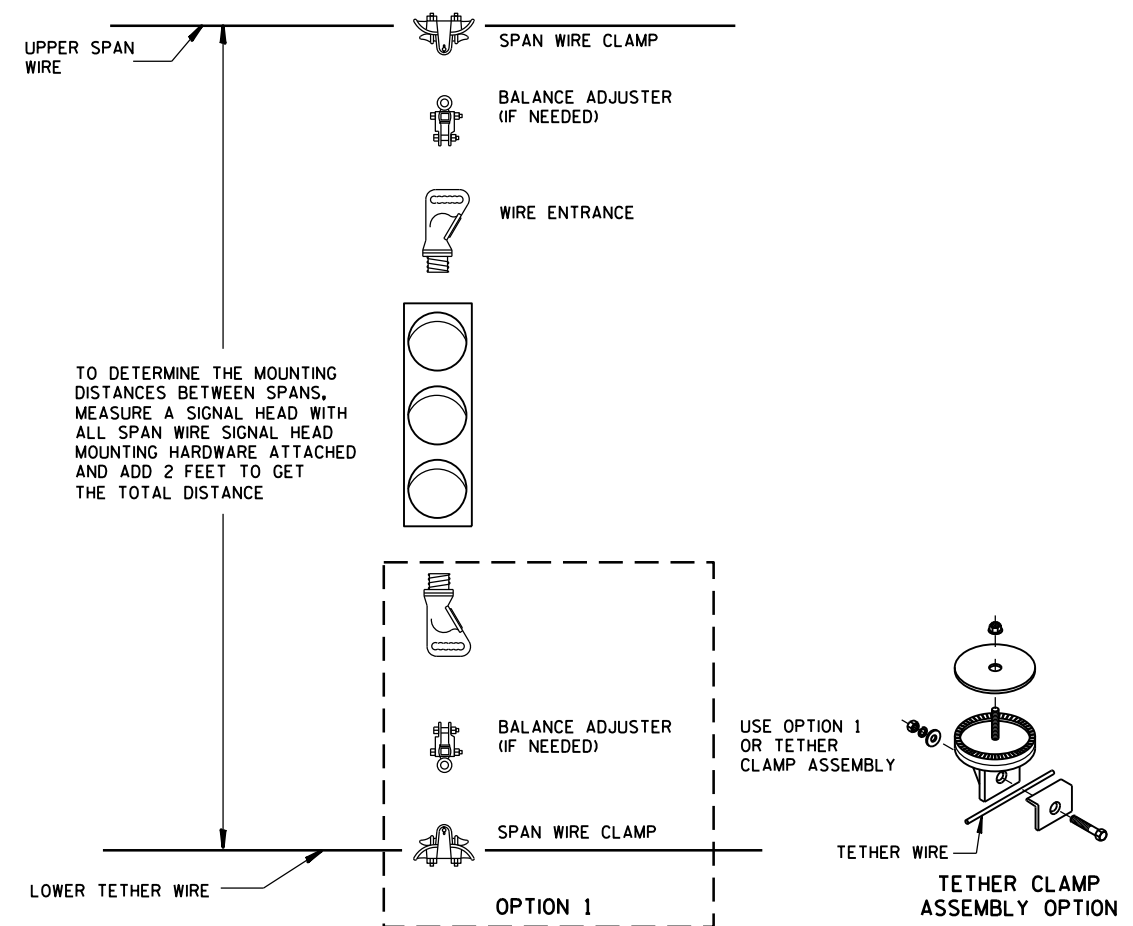
June, 2015
DATE

FHWA

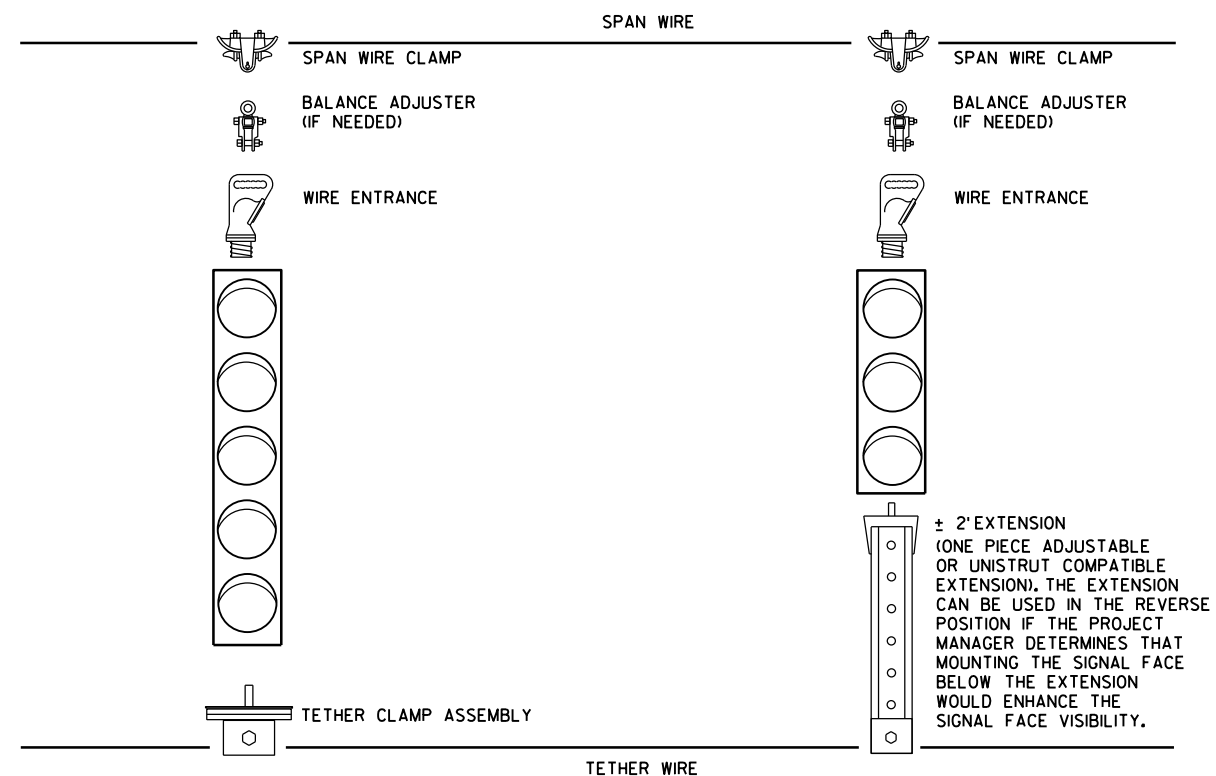
/S/ Ahmet Demirelek
STATE ELECTRICAL ENGINEER



TYPICAL DROP TO TEMPORARY MOVEABLE SIGNAL

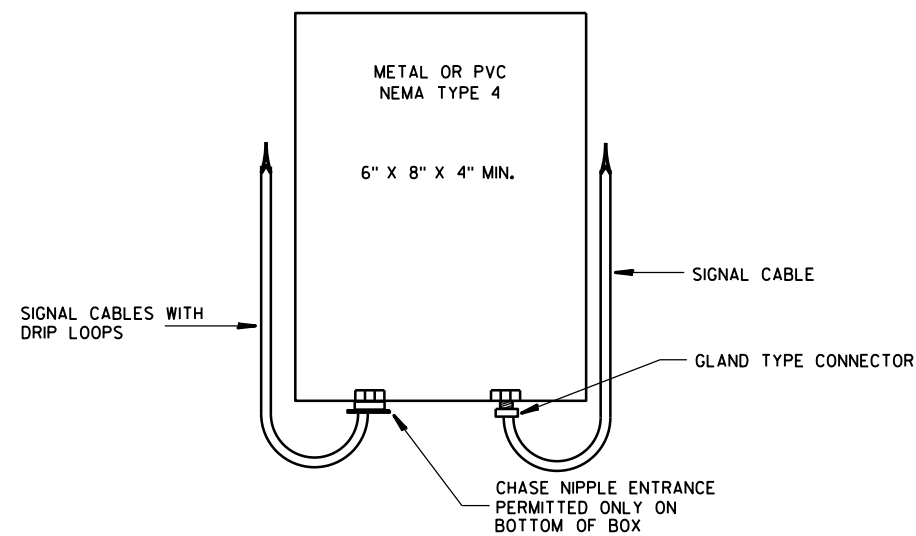
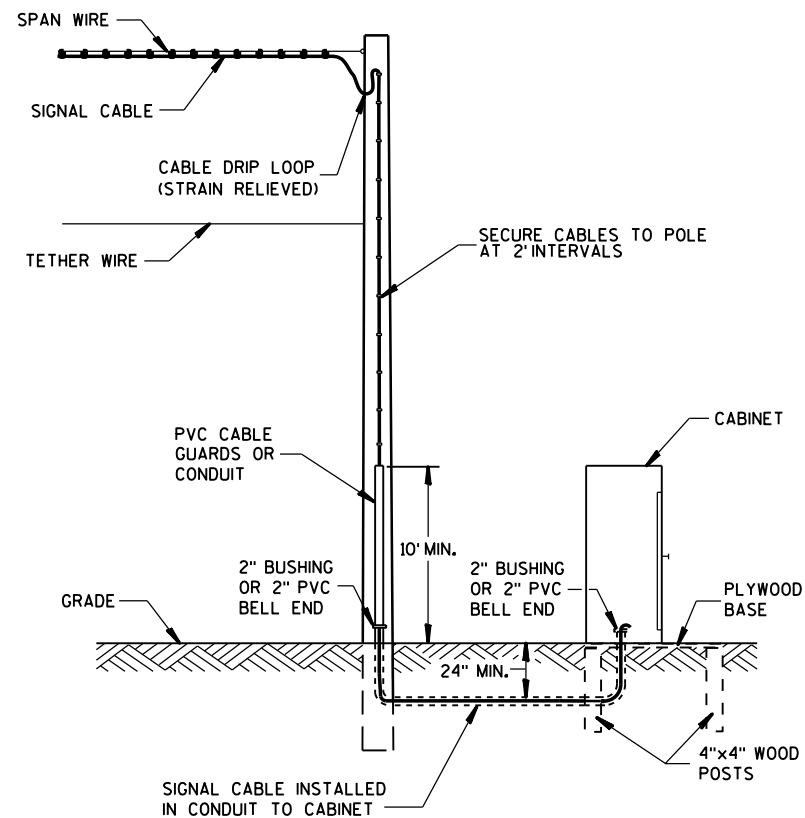


TYPICAL SPAN WIRE MOUNTING HARDWARE

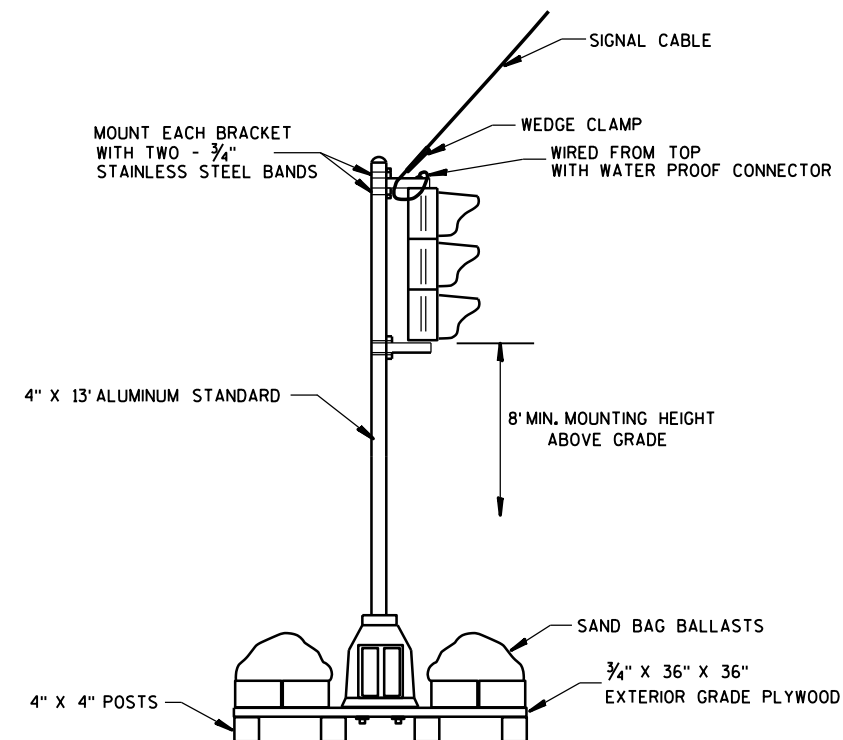


5 SECTION VERTICAL WITH 3 SECTION VERTICAL ON ONE SPAN WIRE

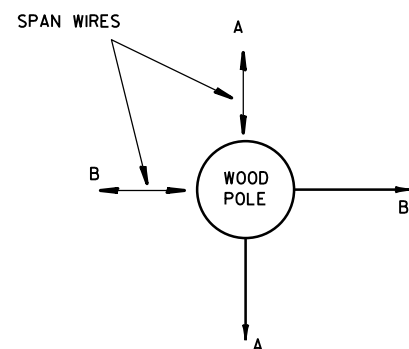
E	
SPAN WIRE TEMPORARY TRAFFIC SIGNAL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>June, 2015</u> DATE	<u>/S/ Ahmet Demirbilek</u> STATE ELECTRICAL ENGINEER
FHWA	



SPLICE BOX

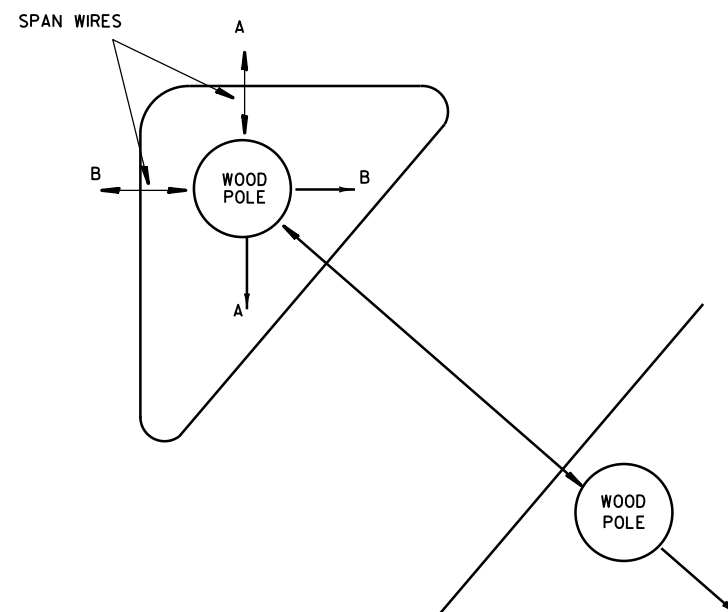


TYPICAL SKID TYPE TEMPORARY

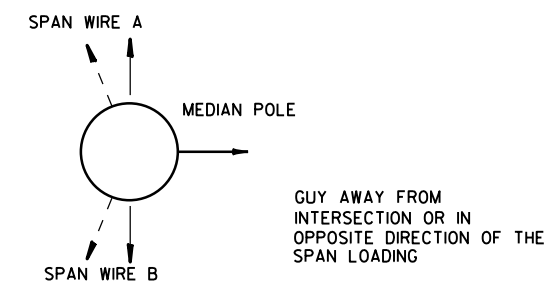


ALL DOWN OR SIDEWALK GUYS SHALL BE INSTALLED IN THE OPPOSITE DIRECTION OF THE STRAIN OF THE SPAN WIRE

CORNER POLES



ISLAND POLES

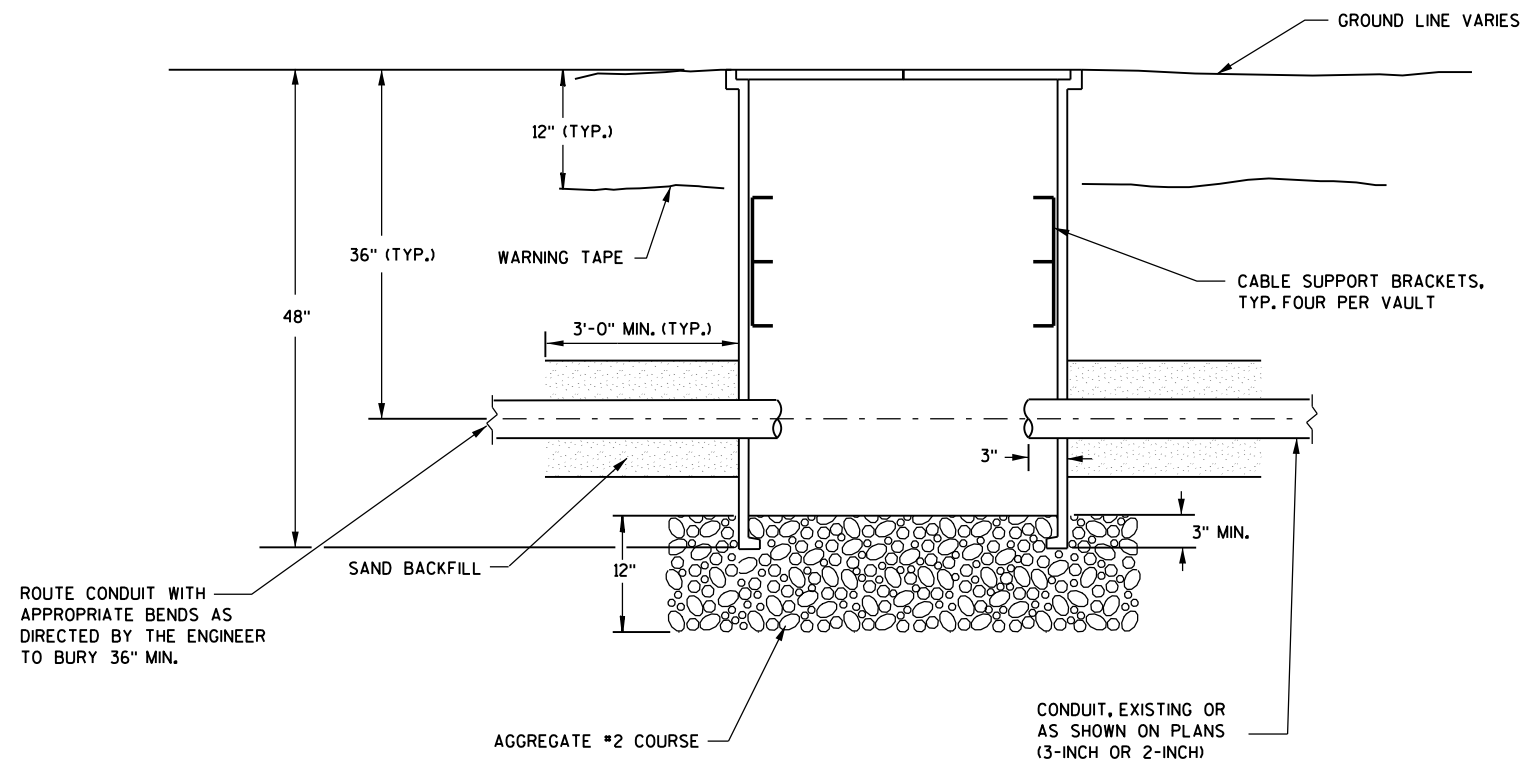


MEDIAN POLES

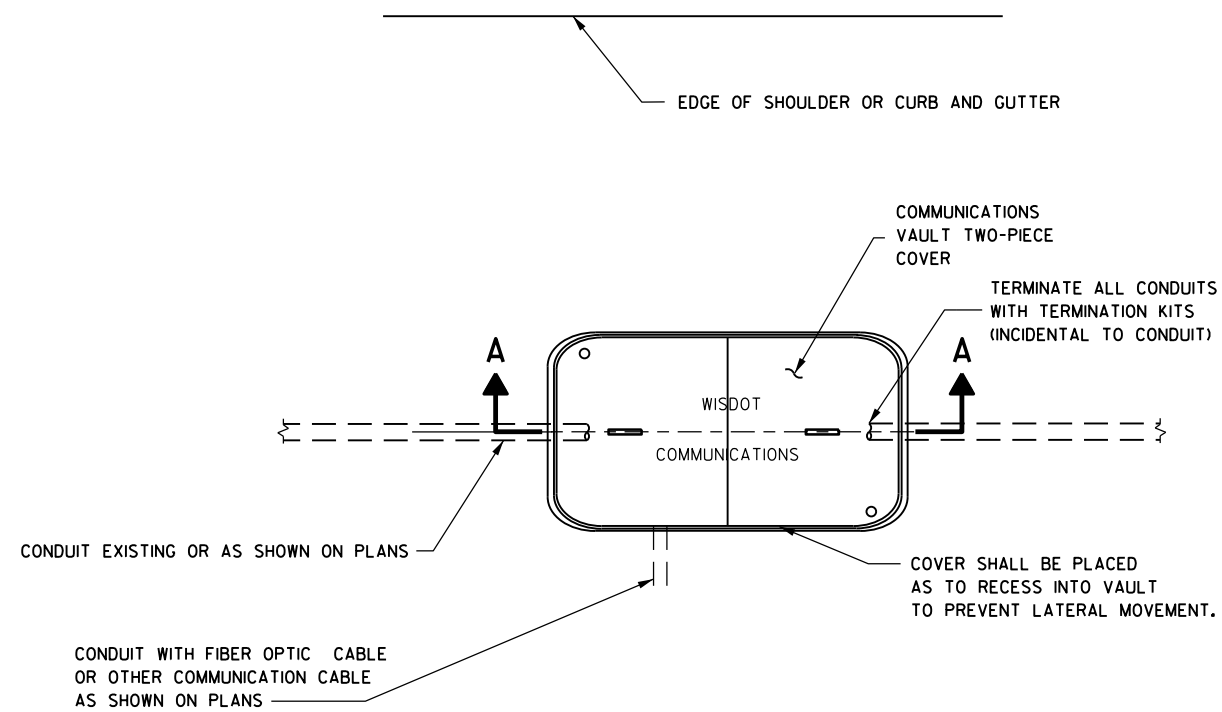
**SPAN WIRE
TEMPORARY TRAFFIC SIGNAL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Ahmet Demirbilek
DATE STATE ELECTRICAL ENGINEER
FHWA



SECTION A-A



PLAN VIEW

COMMUNICATIONS VAULT

GENERAL NOTES

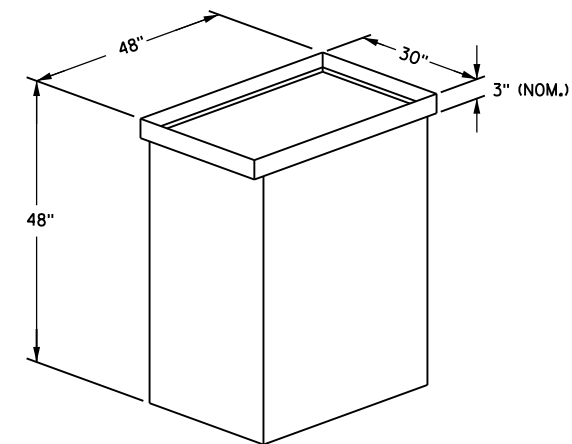
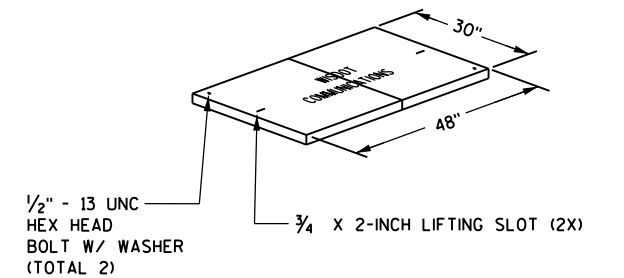
BOX SHALL HAVE AN OPEN BASE.

COVER SHALL BE DETECTABLE, AND HAVE A MINIMUM DESIGN LOAD OF 15,000 LBS AND SHALL LOCK.

ALL OPENINGS IN STRUCTURE MUST BE MACHINED AT TIME OF FABRICATION, OR PUNCH DRIVEN AT TIME OF PLACEMENT.

VAULTS SHALL BE OF ONE-PIECE CONSTRUCTION. TWO-PIECE/STACKABLE VAULTS WILL NOT BE PERMITTED.

FIELD PLACEMENT OF COMMUNICATIONS VAULTS SHALL BE AS DIRECTED BY THE ENGINEER.



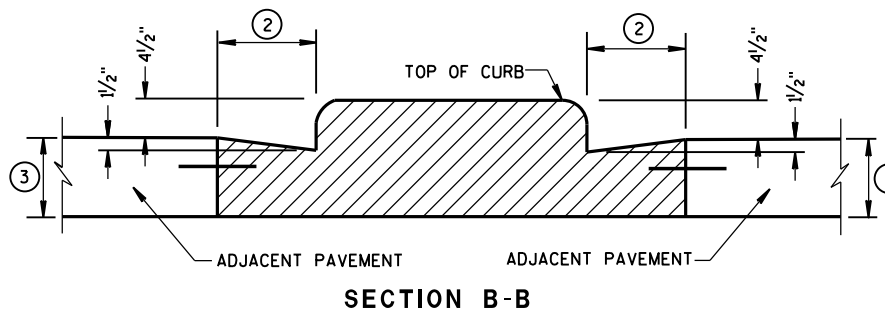
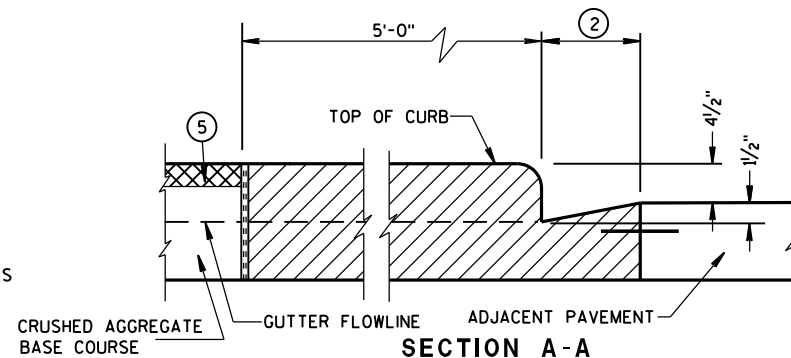
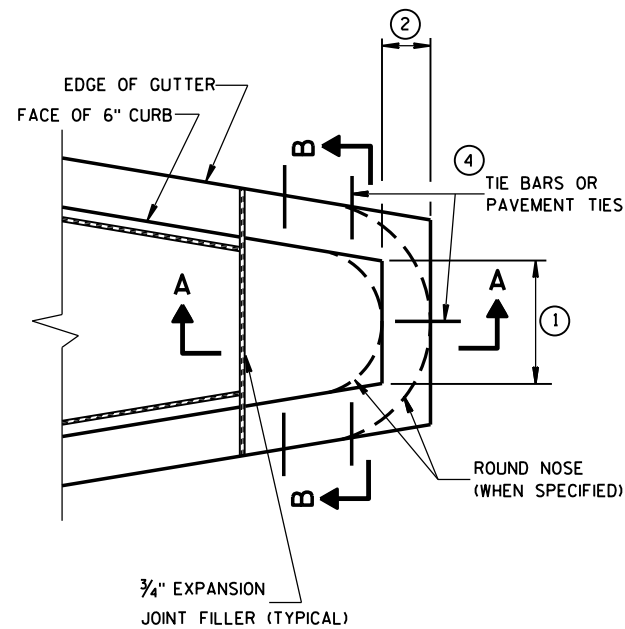
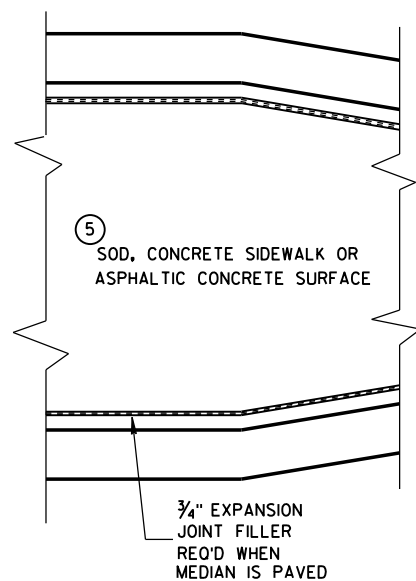
ISOMETRIC VIEW

COMMUNICATION VAULT

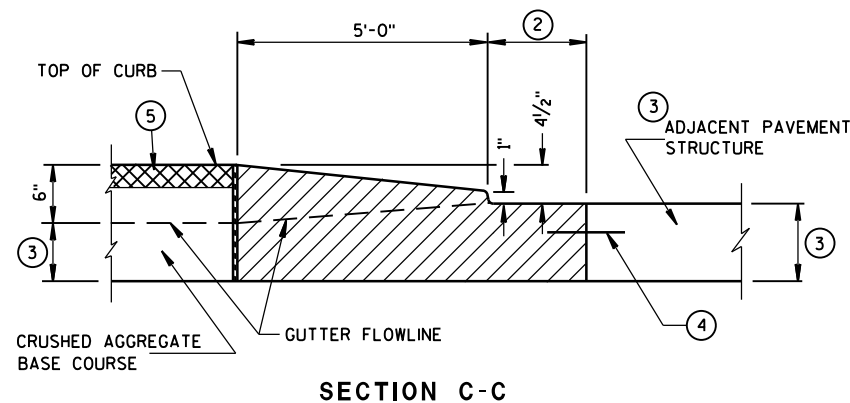
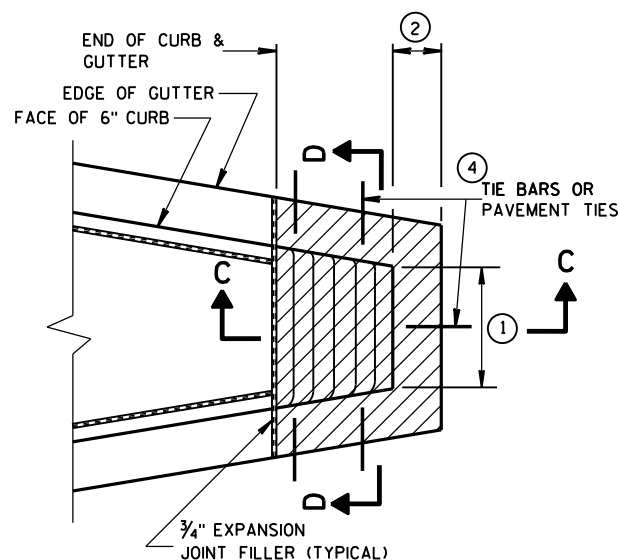
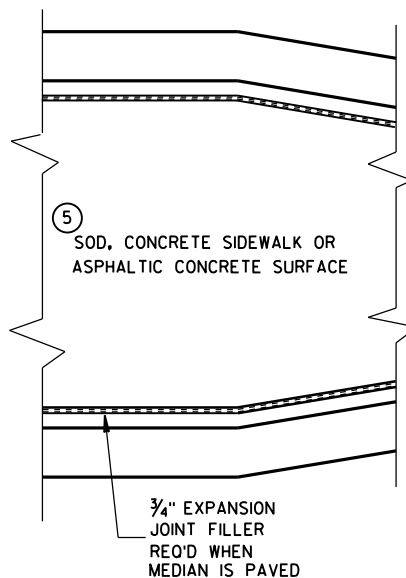
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept. 2014
DATE
FHWA

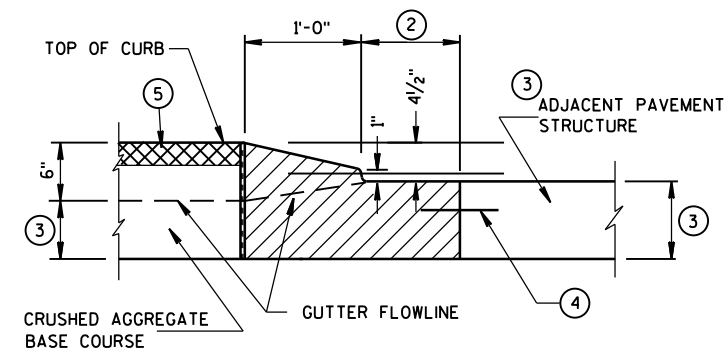
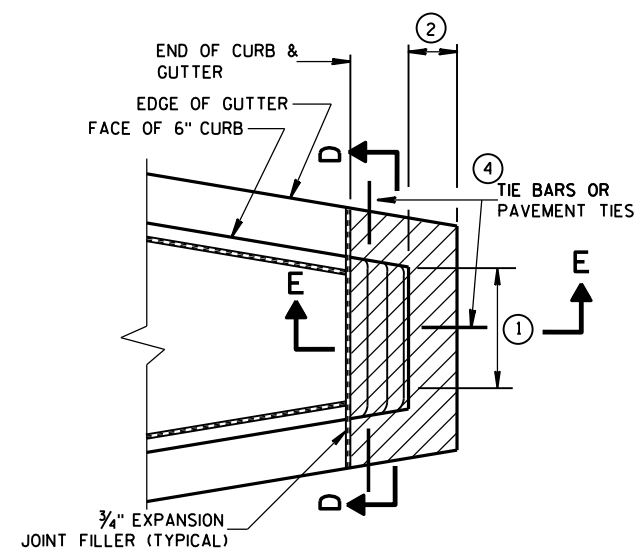
/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER



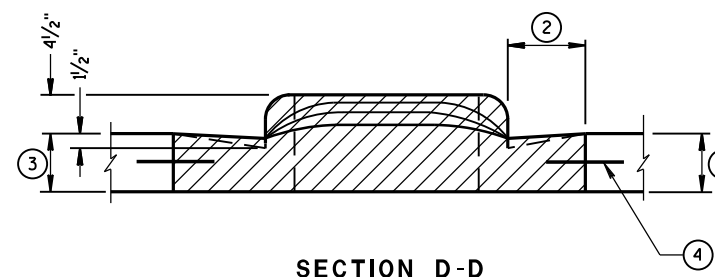
CONCRETE MEDIAN BLUNT NOSE DETAIL



CONCRETE MEDIAN SLOPED NOSE TYPE 1



CONCRETE MEDIAN SLOPED NOSE TYPE 2



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① SEE PLAN FOR MEDIAN NOSE WIDTH AND RADIUS (FOR ROUND NOSE ALTERNATE).
- ② WIDTH OF GUTTER TO MATCH EXISTING ADJACENT GUTTER OR AS SPECIFIED ELSEWHERE IN THE PLAN.
- ③ DEPTH EQUAL TO ADJACENT PAVEMENT. ADJACENT PAVEMENT STRUCTURE DETAILS ARE SHOWN ON THE PLAN. TYPICAL OPTIONS ARE:
 - (1) NEW OR EXISTING CONCRETE PAVEMENT.
 - (2) ASPHALTIC CONCRETE PAVEMENT OVER NEW OR EXISTING CONCRETE BASE COURSE.
 - (3) ASPHALTIC CONCRETE PAVEMENT OVER CRUSHED AGGREGATE BASE COURSE.

- ④ TIE BARS OR PAVEMENT TIES REQUIRED IN NEW CONCRETE PAVEMENT OR CONCRETE BASE COURSE. TIE BARS SHALL BE NO. 4 X 2'-0" SPACED AT 2'-0" C-C.

PAVEMENT TIES REQUIRED IN EXISTING CONCRETE BASE COURSE. PAVEMENT TIES SHALL BE NO. 6 X 1'-0" SPACED AT 3'-0" C-C INSTALLED ON A HORIZONTAL SKEW OF 6:1. THE DIRECTION OF SKEW SHALL ALTERNATE AFTER EVERY ONE OR TWO BARS.

- ⑤ SURFACE TYPE AND DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

CONCRETE MEDIAN NOSE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

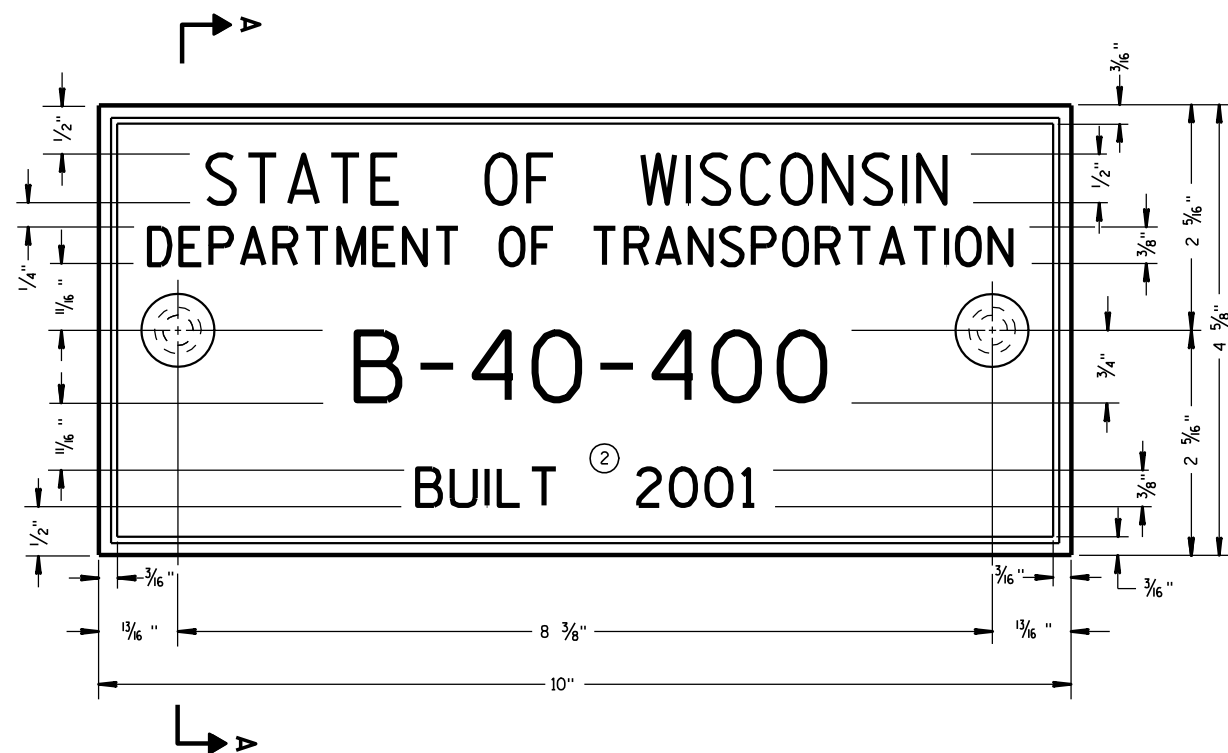
APPROVED

6/8/2006

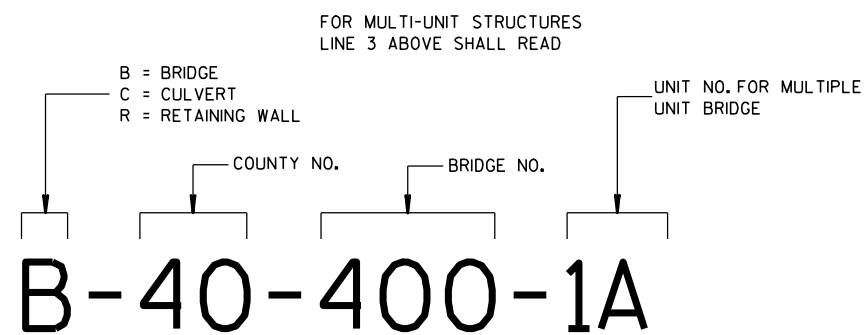
DATE

FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



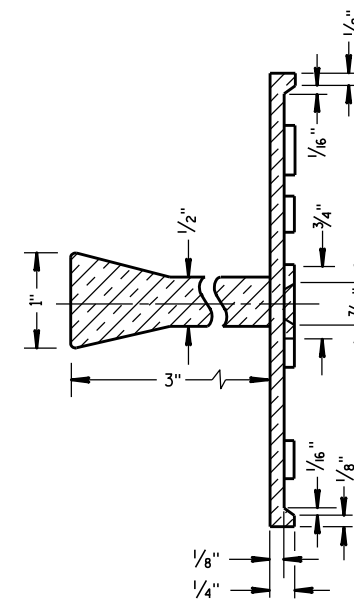
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

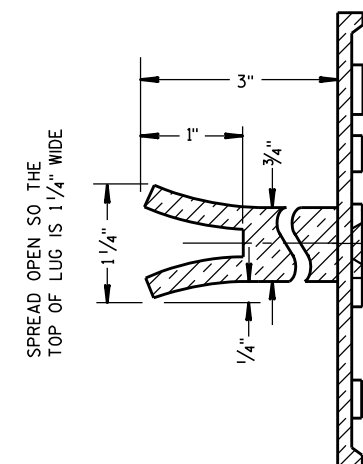
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

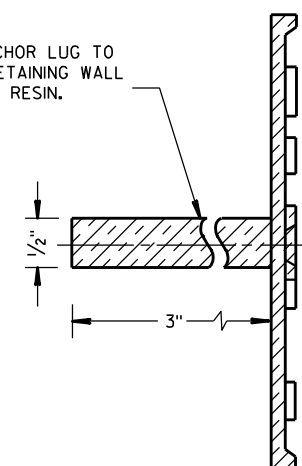


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

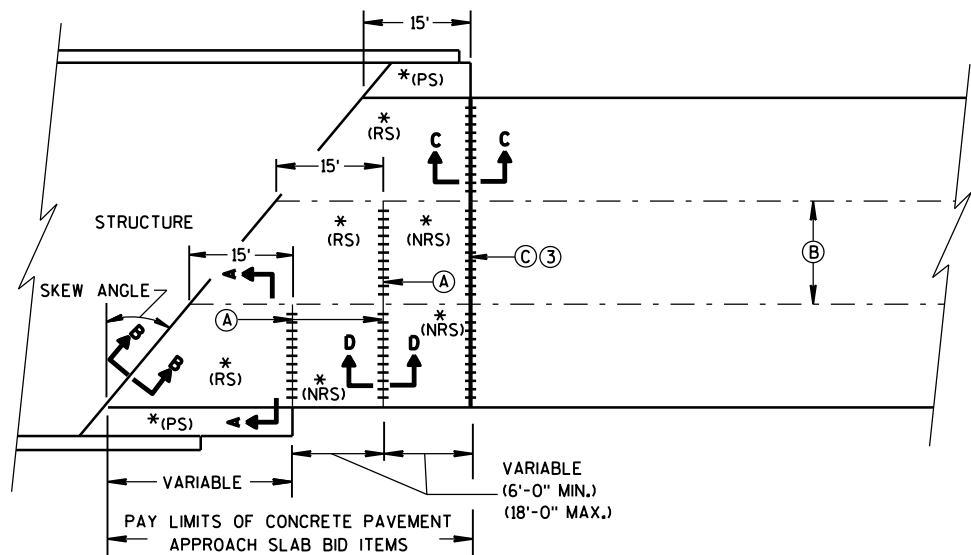
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

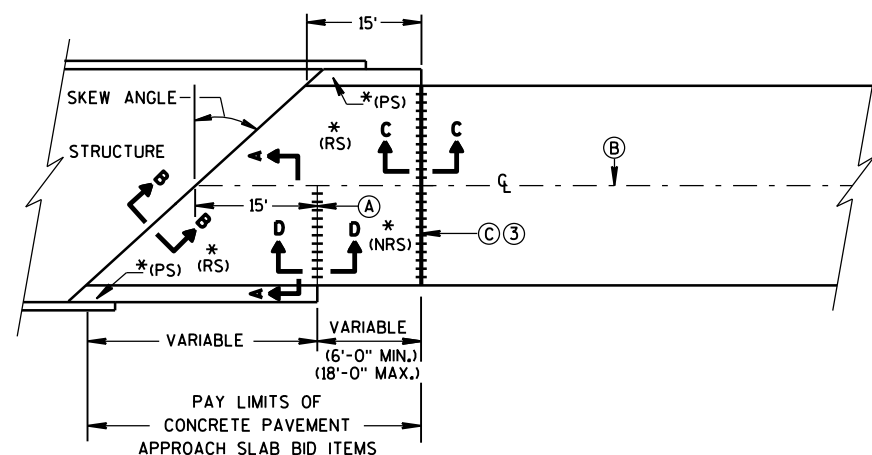
3/26/10
DATE

FHWA

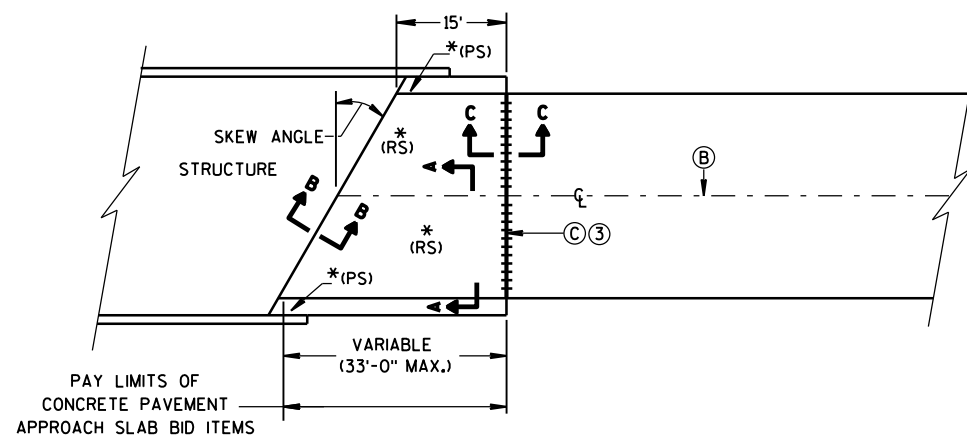
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



**SKewed APPROACH
(PAVEMENT MORE THAN 2 LANES)**



**SKews > 20°
(PAVEMENT WIDTH ≤ 30')**

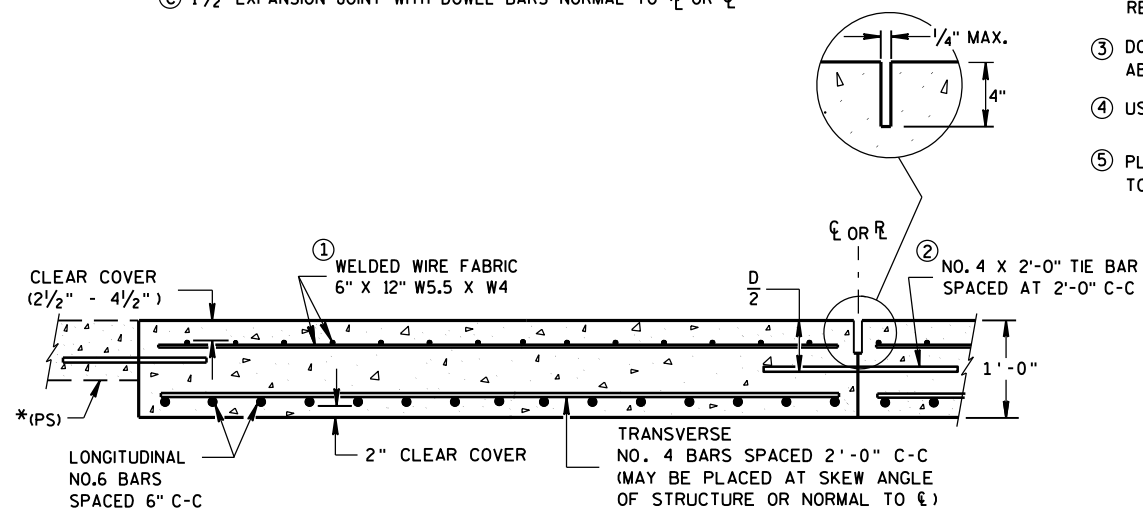


**SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')
APPROACH SLAB AND ADJACENT PAVEMENT**

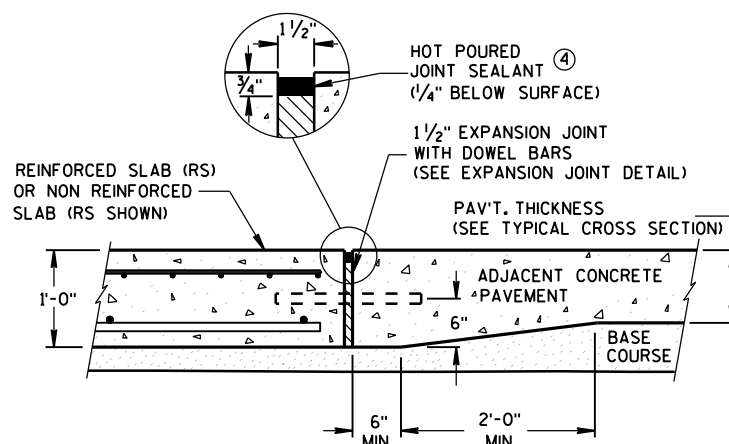
* (RS) = REINFORCED CONCRETE SLAB
* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
(SEE DETAILS ELSEWHERE IN THE PLAN)
* (NRS) = NON-REINFORCED CONCRETE SLAB

*** STANDARD DOWEL BAR DIAMETER
(SEE SDD 13C11, & SDD 13C13)

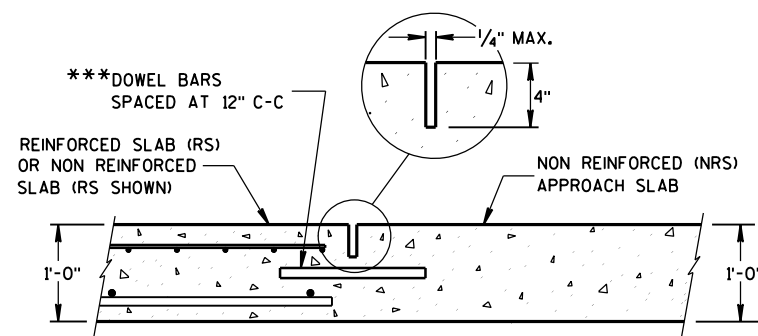
- (A) STANDARD CONTRACTION JOINT NORMAL TO ℓ OR ℓ_c
(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO ℓ OR ℓ_c



**SECTION A-A
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**



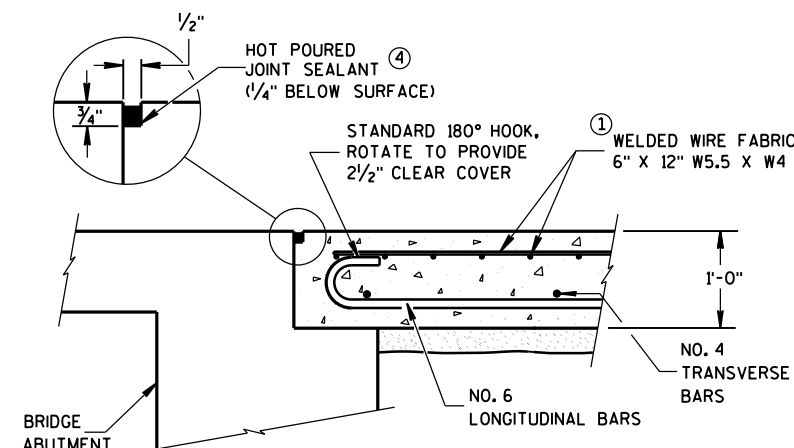
**SECTION D-D
CONTRACTION JOINT**

GENERAL NOTES

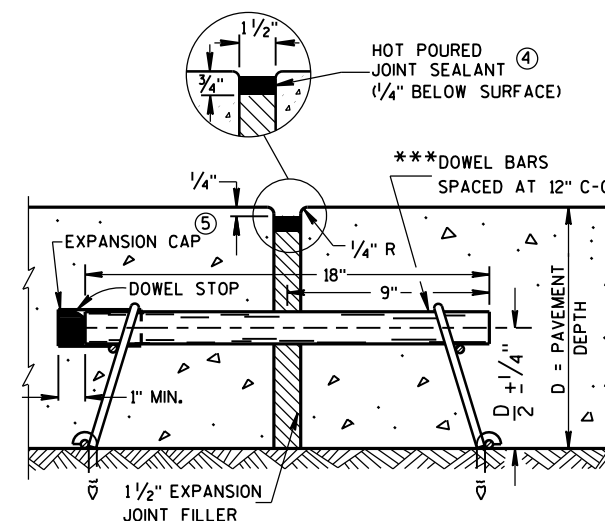
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B
BEND DETAIL
BOTTOM REINFORCEMENT**

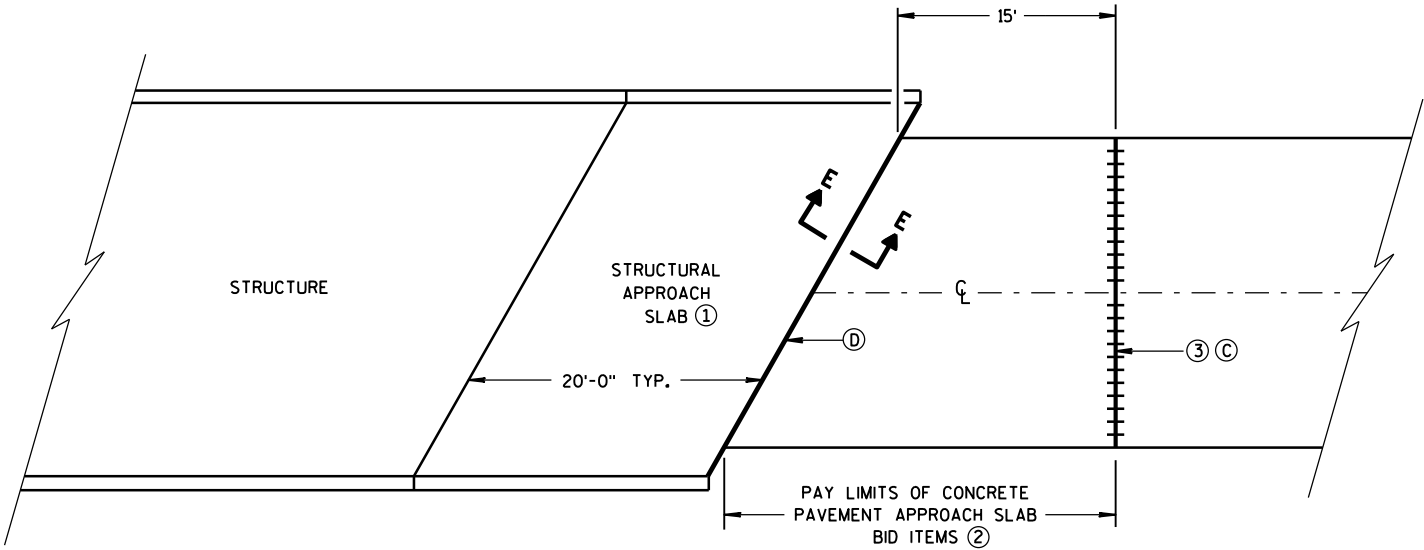


EXPANSION JOINT DETAIL

**CONCRETE PAVEMENT
APPROACH SLAB**

**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA



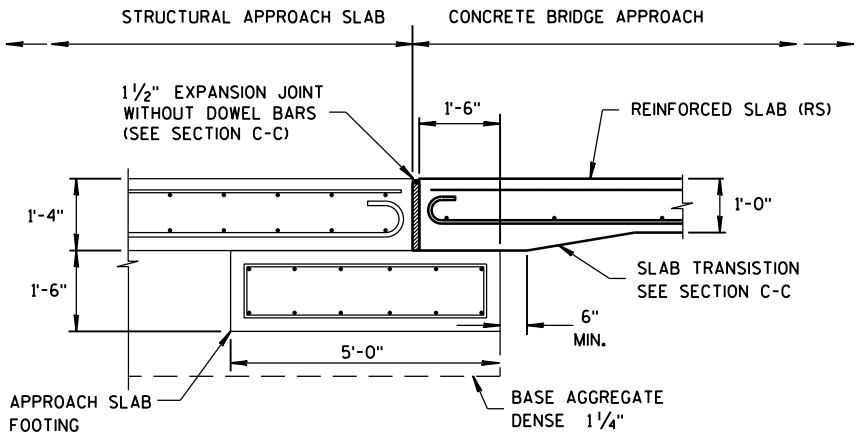
BRIDGE APPROACHES

GENERAL NOTES

ALL PROJECTS THAT INVOLVE A STRUCTURAL APPROACH SLAB WILL ALSO HAVE A CONCRETE PAVEMENT APPROACH SLAB.

- ① SEE BRIDGE PLAN.
- ② CONFORM TO SHEET 13 B 2(A) FOR CONCRETE PAVEMENT APPROACH SLAB DETAILS.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.

- ③ 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO R_L OR C_L
- ④ 1½" EXPANSION JOINT (NO DOWELS)

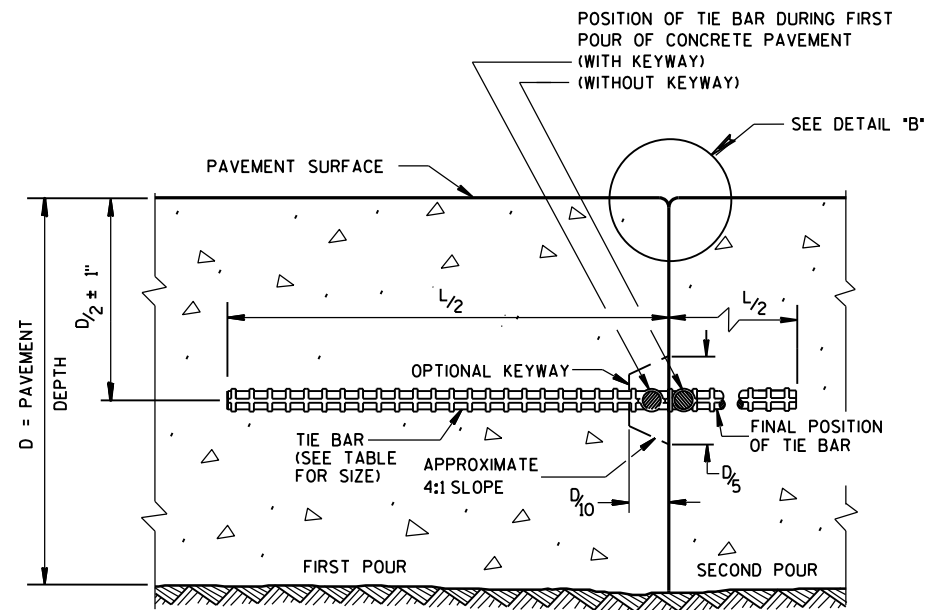


SECTION E-E
FOOTING DETAIL
STRUCTURAL APPROACH SLAB TO CONCRETE BRIDGE APPROACH

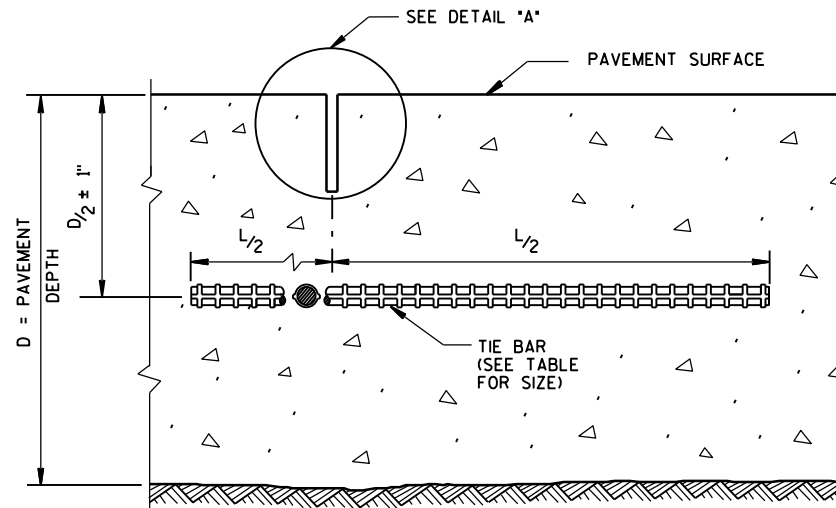
STRUCTURAL APPROACH SLAB
AND CONCRETE PAVEMENT
APPROACH SLAB

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE /S/ Peter Kemp, P.E.
PAVEMENT SUPERVISOR
FHWA



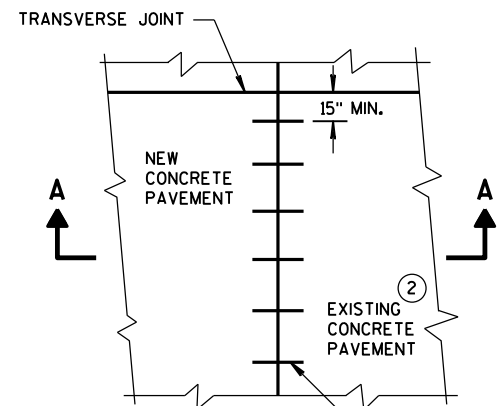
CONSTRUCTION JOINT



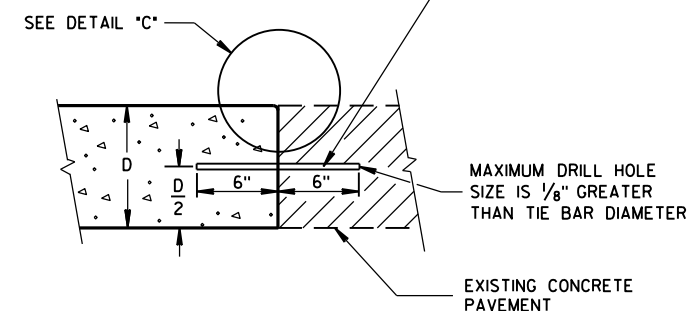
SAWED JOINT

GENERAL NOTES

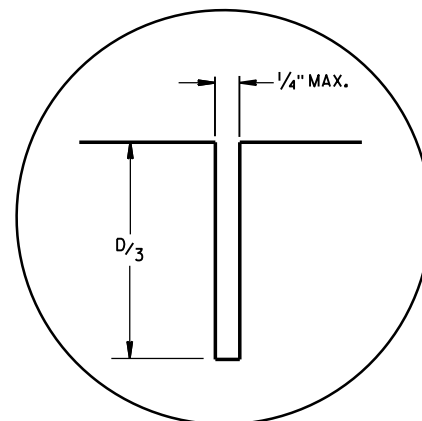
- DO NOT SEAL OR FILL LONGITUDINAL JOINTS.
- CREATE A LONGITUDINAL JOINT FOR PAVEMENT WIDTHS GREATER THAN 15 FEET.
- CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.
- ① ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.
- ② PAVEMENT THAT WAS IN PLACE PRIOR TO THE CONTRACT.



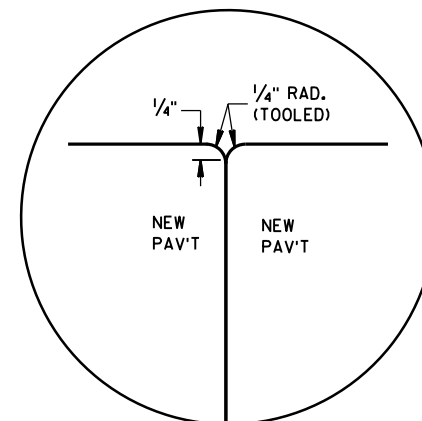
PLAN VIEW



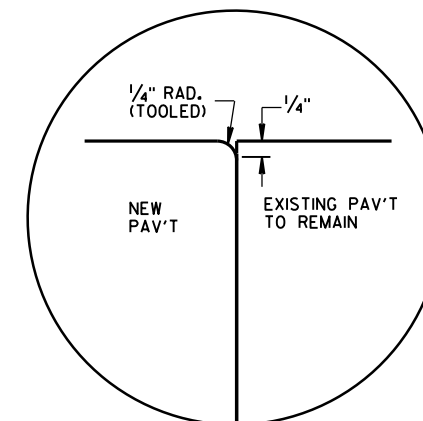
SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT
TIE BARS ANCHORED
INTO EXISTING PAVEMENT



DETAIL "A"



DETAIL "B"

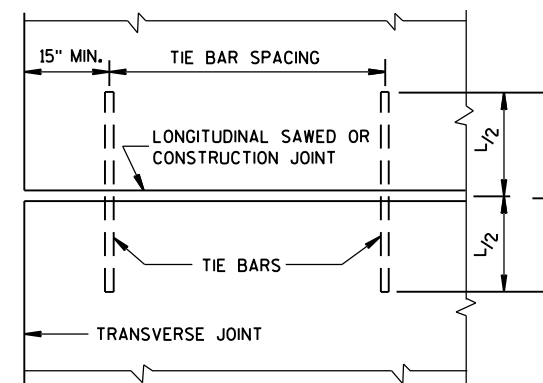


DETAIL "C"

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

- * SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)
- ** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

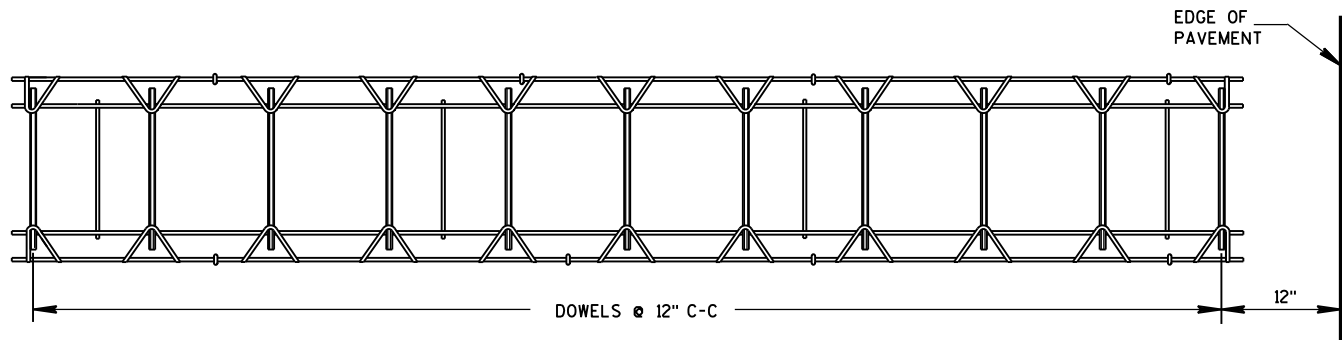


PLAN VIEW
SHOWING LOCATION OF TIE BARS

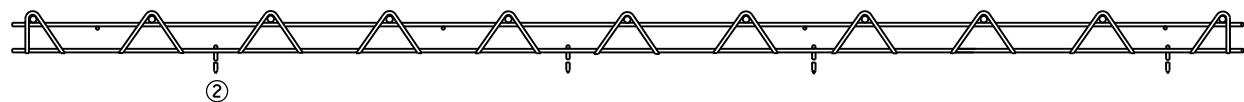
CONCRETE PAVEMENT
LONGITUDINAL JOINTS AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

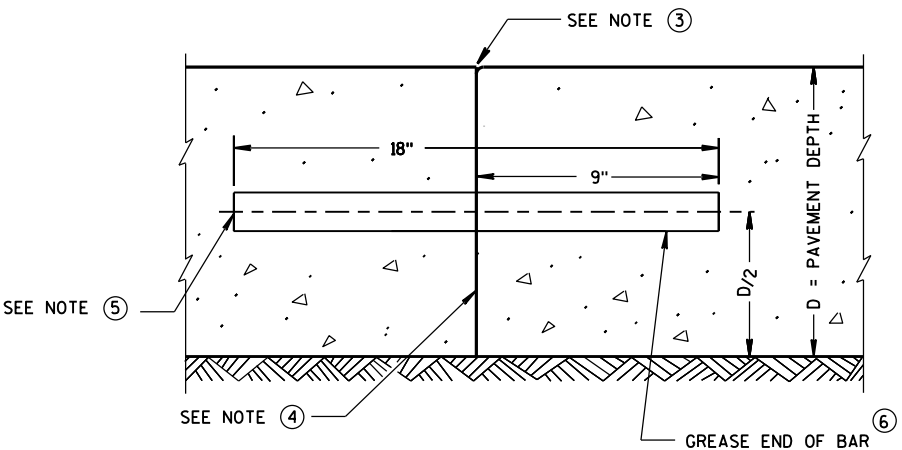
APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA



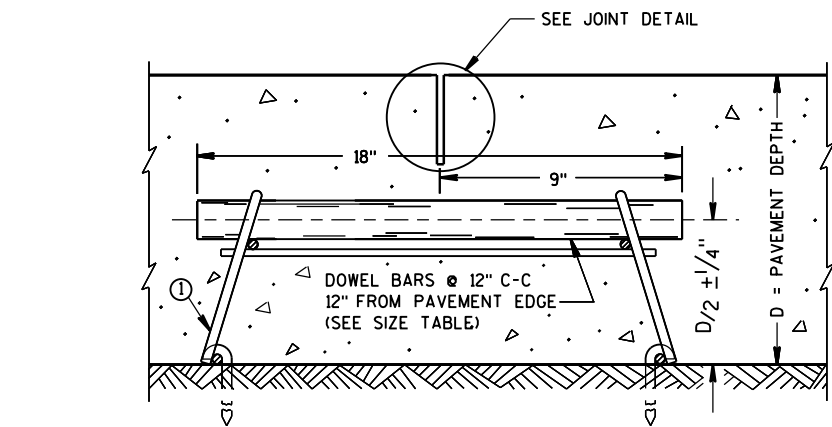
PLAN VIEW



SIDE VIEW
CONTRACTION JOINT DOWEL ASSEMBLY



TRANSVERSE CONSTRUCTION JOINT



DOWELED CONTRACTION JOINT

PAVEMENT DEPTH, DOWEL BAR SIZE
AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

GENERAL NOTES

CONTRACTION JOINTS

CONSTRUCT TRANSVERSE CONTRACTION JOINTS NORMAL TO THE CENTERLINE. SHOW THE LOCATION OF CONTRACTION JOINTS THROUGH INTERSECTIONS ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

DO NOT SEAL OR FILL CONTRACTION JOINTS.

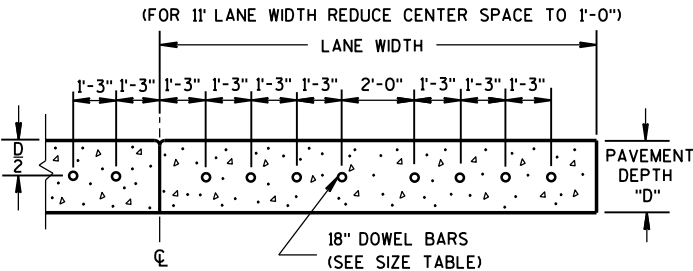
INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

FOR PAVEMENT SLABS OF VARYING WIDTHS, LOCATE THE OUTER MOST DOWEL BAR SO THAT THE CENTER OF THE BAR IS A MINIMUM OF 6 INCHES AND A MAXIMUM OF 18 INCHES FROM THE LONGITUDINAL JOINT AND THE FREE EDGE OF PAVEMENT.

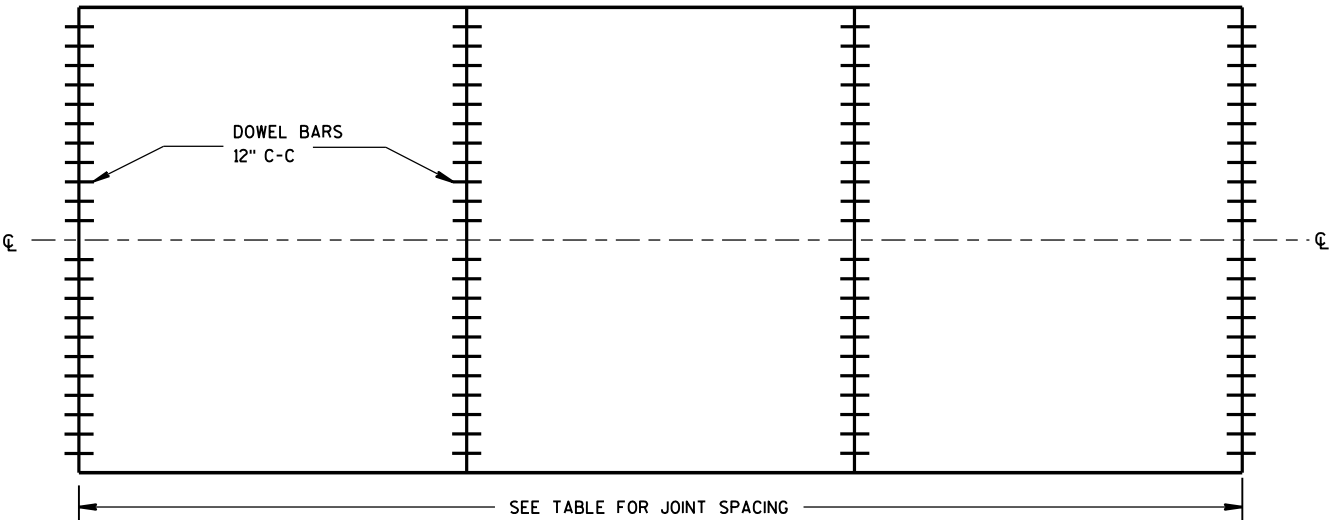
CONSTRUCTION JOINTS

LOCATE CONSTRUCTION JOINTS A MINIMUM OF 6 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO CONTRACTION JOINTS.

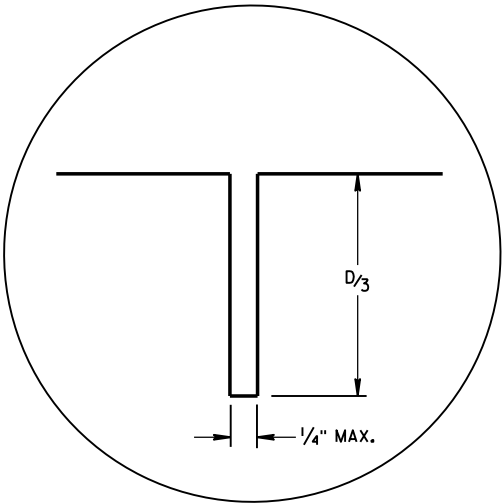
- OBTAIN THE ENGINEER'S APPROVAL FOR THE USE OF ALTERNATIVE DESIGNS OF THE DOWEL ASSEMBLY. USE MECHANICAL DOWEL BAR INSERTERS OR DOWEL ASSEMBLIES WHEN CONSTRUCTING CONTRACTION JOINTS.
- SECURE BASKETS WITH ANCHORS TO HOLD DOWEL BARS IN THE CORRECT POSITION AND ALIGNMENT. TYPE, LOCATION, NUMBER AND LENGTH OF ANCHORS ARE DEPENDENT UPON FIELD CONDITIONS.
- FORM OR SAW CONSTRUCTION JOINTS. PROVIDE A 1/4-INCH RADIUS AT FORMED JOINTS.
- PROVIDE A SMOOTH VERTICAL FACE FOR THE ENTIRE DEPTH OF THE PAVEMENT WHEN FORMING CONSTRUCTION JOINTS.
- INSTALL DOWEL BARS AT CONSTRUCTION JOINTS BY FORMING OR DRILLING. INSTALL FORMED DOWEL BARS 12 INCHES C-C AND 12 INCHES FROM PAVEMENT EDGE. REMOVE EXCESS CONCRETE FROM THE FREE END OF THE DOWEL BAR IF DOWEL BARS ARE FORMED THROUGH A HEADER BOARD. INSTALL DRILLED DOWEL BARS ACCORDING TO *DRILLED DOWEL BAR CONSTRUCTION JOINT* DETAIL.
- APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.
- ANCHOR DOWEL BARS INTO DRILLED HOLES WITH AN EPOXY. MAXIMUM DRILLED HOLE SIZE IS 1/8-INCH GREATER THAN DOWEL BAR DIAMETER, 9 INCHES IN LENGTH.



DRILLED DOWEL BAR CONSTRUCTION JOINT



CONTRACTION JOINT LOCATIONS

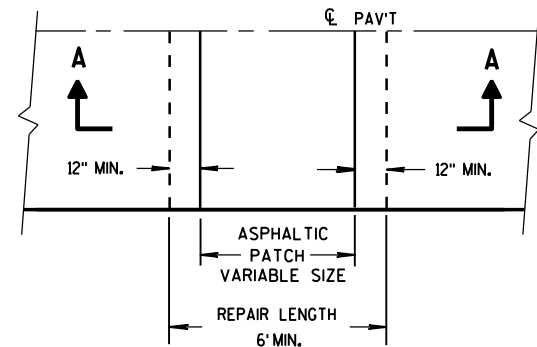


JOINT DETAIL

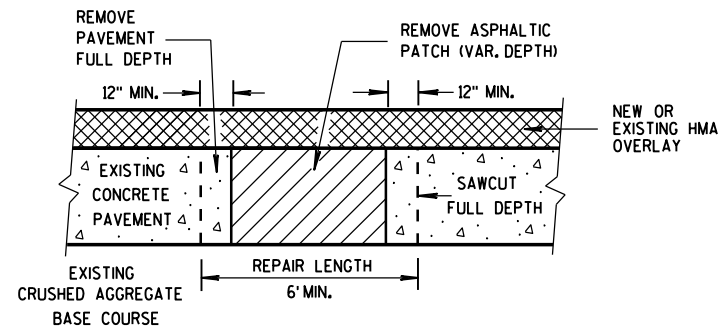
URBAN DOWELED
CONCRETE PAVEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5/3/2013 /S/ Deb Bischoff
DATE PAVEMENT POLICY & DESIGN ENGINEER
FHWA

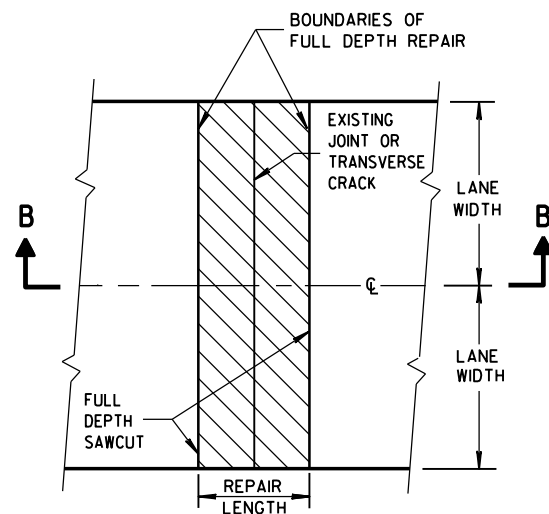


PLAN VIEW

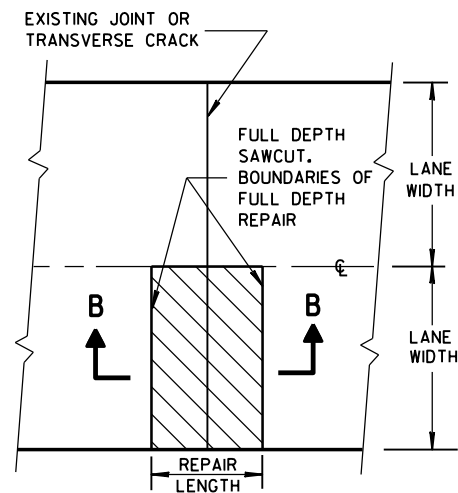


SECTION A-A

HMA PATCH REMOVAL



PLAN VIEW
(DOUBLE LANE REPAIR)



PLAN VIEW
(SINGLE LANE REPAIR)

FULL DEPTH CONCRETE PAVEMENT REMOVAL

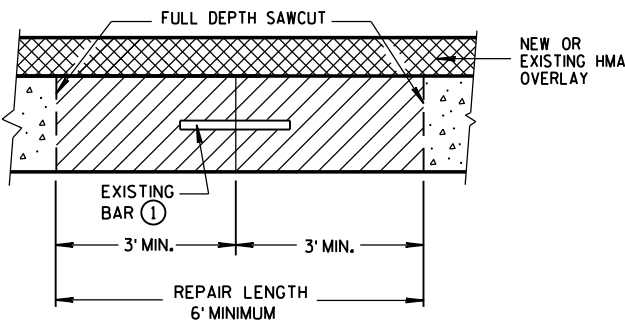
GENERAL NOTES

SAW CUT, DRILL, AND LIFT OUT EXISTING CONCRETE PAVEMENT WITHIN THE BOUNDARIES OF CONCRETE REPAIR AREAS. THE CONTRACTOR MAY MAKE ADDITIONAL SAW CUTS INSIDE THE REPAIR LIMITS TO REDUCE WEIGHT AND SIZE OF CONCRETE PIECES.

PROVIDE 6-FOOT MINIMUM DISTANCE FROM BOUNDARIES OF CONCRETE REPAIR AREAS TO ADJACENT TRANSVERSE JOINT OR CRACK.

THE LENGTH OF THE REPAIRS MAY VARY FROM THE DIMENSIONS SHOWN IF THE EXISTING CONCRETE PAVEMENT IS NONDOWELED AND THE PAVEMENT IS TO BE OVERLAID AFTER REPAIRING.

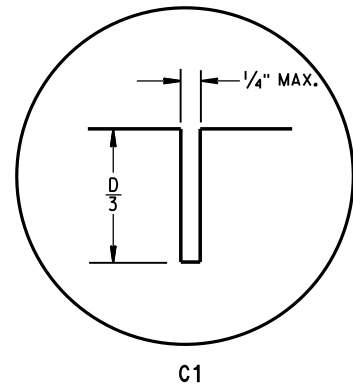
① DOWEL BARS MIGHT NOT EXIST.



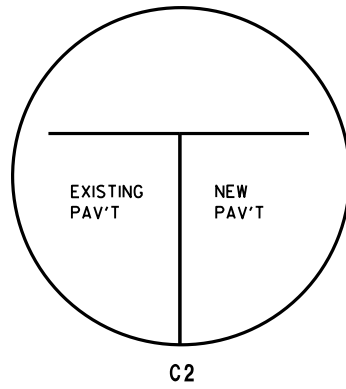
SECTION B-B
CONCRETE REMOVAL

BASE PATCHING CONCRETE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

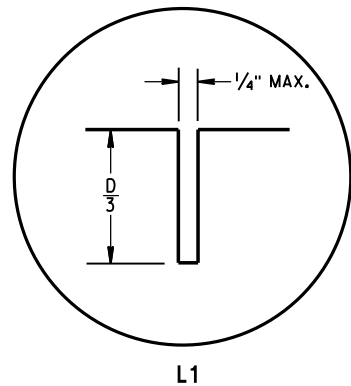


C1

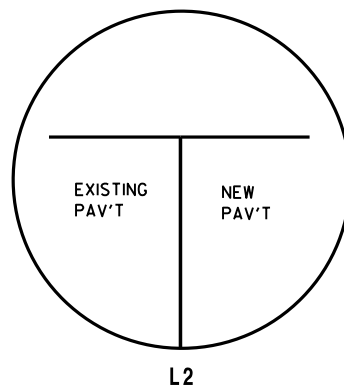


C2

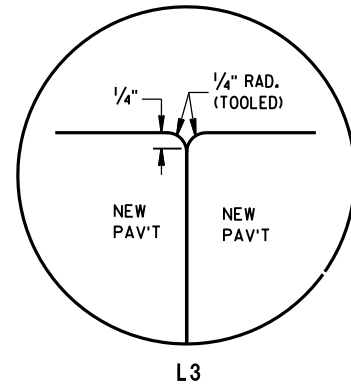
TRANSVERSE JOINTS



L1

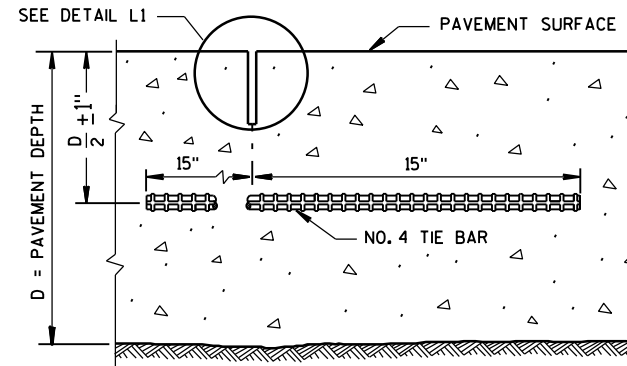


L2

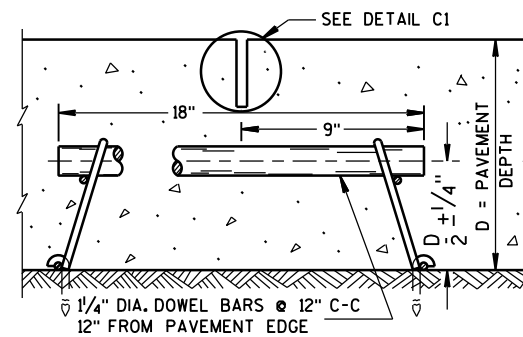


L3

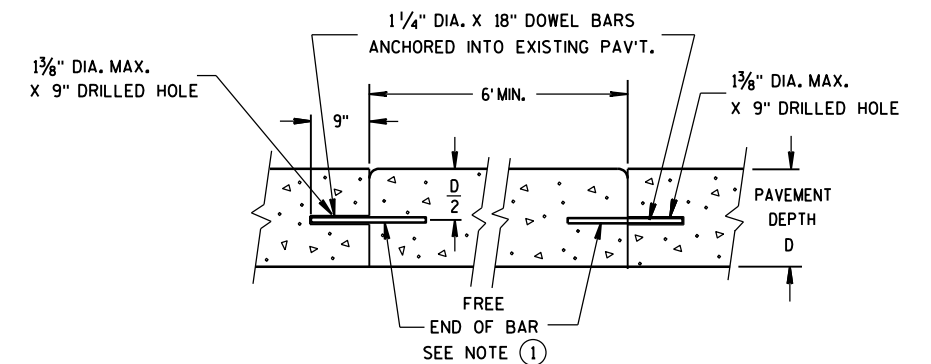
LONGITUDINAL JOINTS



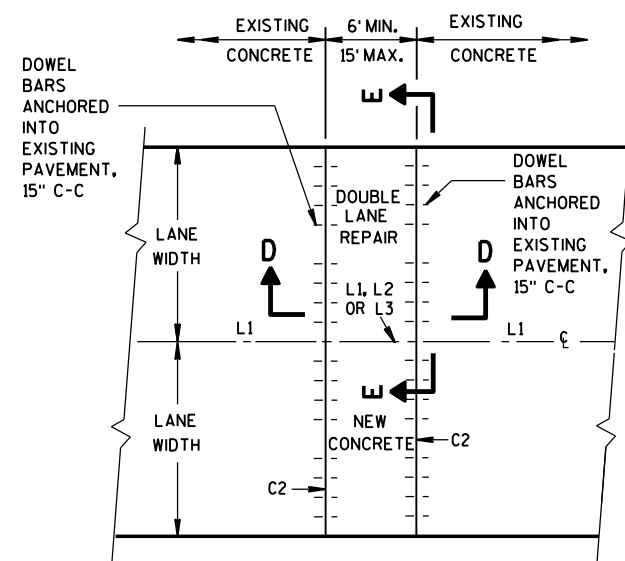
SECTION C-C
SAWED LONGITUDINAL JOINT



SECTION F-F
CONTRACTION JOINT

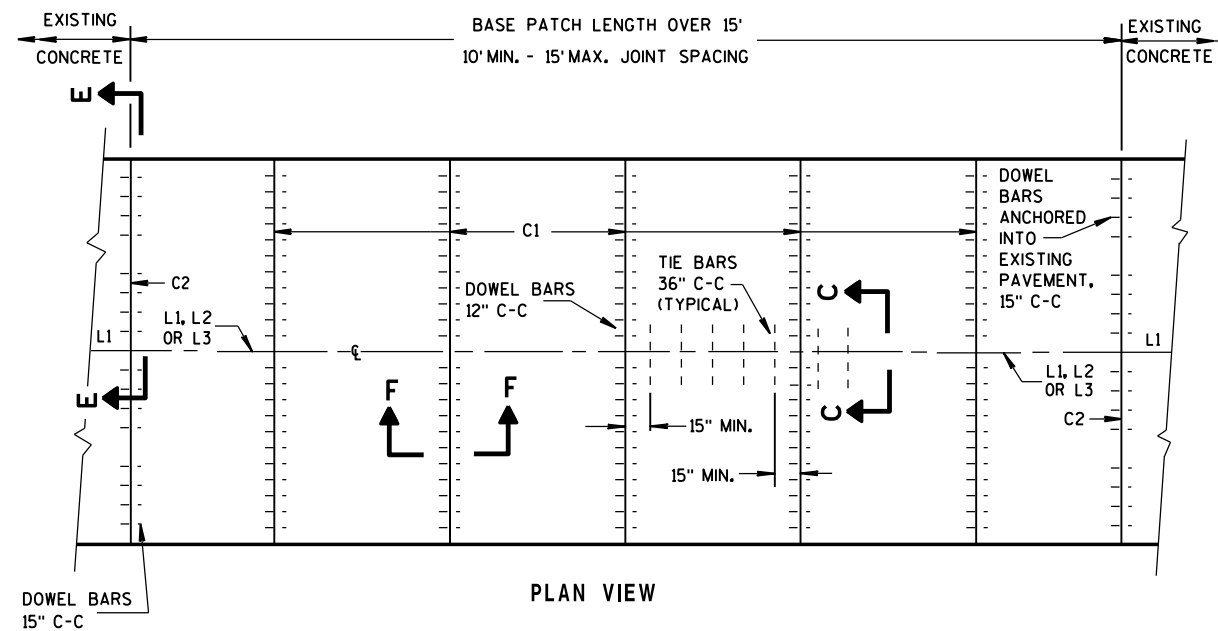


SECTION D-D



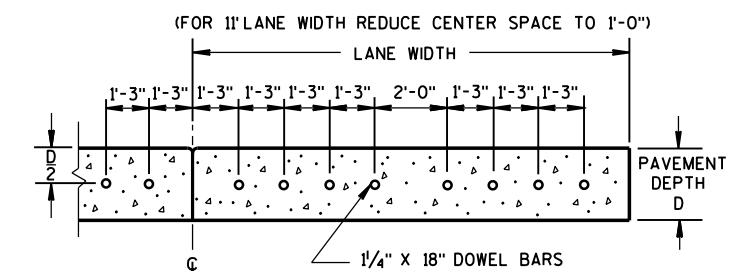
PLAN VIEW

MULTI-LANE CONCRETE BASE PATCH
15' MAXIMUM LENGTH



PLAN VIEW

MULTI-LANE CONCRETE BASE PATCH
GREATER THAN 15' IN LENGTH



SECTION E-E
SPACING OF DOWEL BARS
ANCHORED INTO EXISTING PAVEMENT

GENERAL NOTES

INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

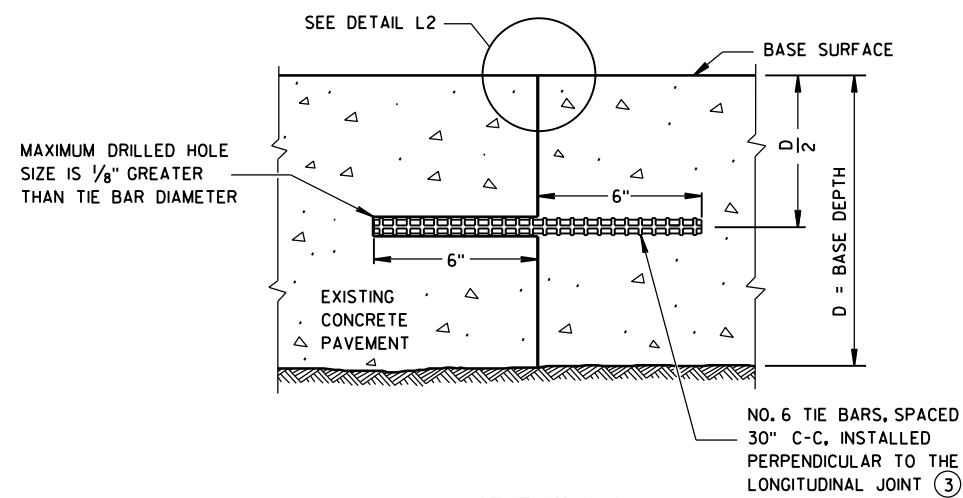
CONCRETE BASE PATCHES OF EXISTING NONDOWELED CONCRETE PAVEMENTS DO NOT NEED TO BE DOWELED.

DO NOT SEAL OR FILL JOINTS.

ANCHOR DOWEL BARS AND TIE BARS INTO DRILLED HOLES WITH AN EPOXY.

PROVIDE A MINIMUM DISTANCE OF 15 INCHES FROM AN EXISTING TRANSVERSE JOINT OR THE EDGE OF REPLACEMENT TO THE CENTER OF THE TIE BAR NEAREST THAT JOINT OR EDGE.

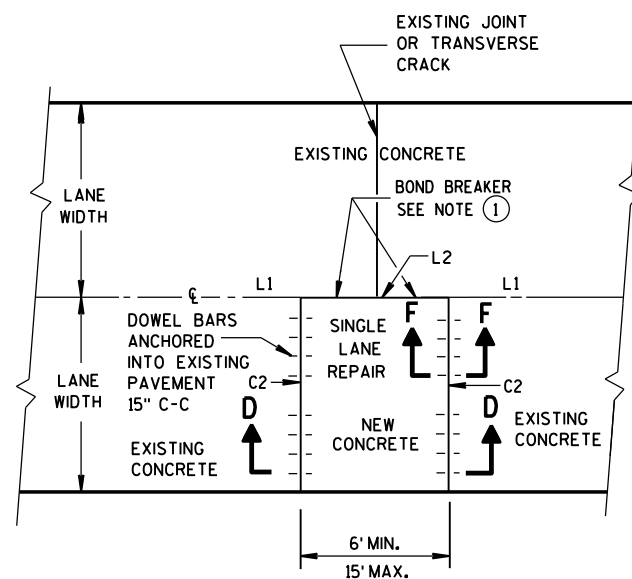
① APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.



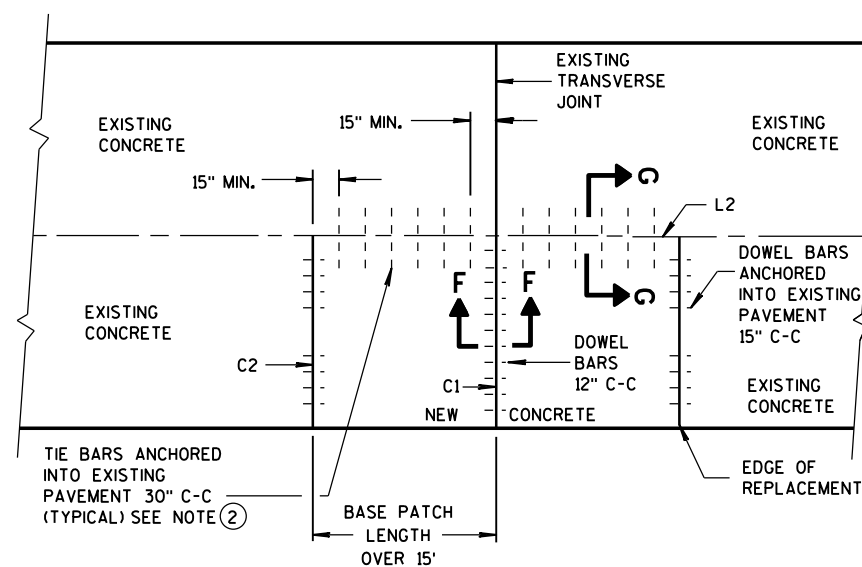
SECTION G-G
TIE BARS ANCHORED
INTO EXISTING PAVEMENT

GENERAL NOTES

- ① USE AN ENGINEER-APPROVED BOND BREAKER (E.G. RELEASE AGENT, CURING COMPOUND) FOR SINGLE LANE BASE PATCHES UP TO 15 FEET IN LENGTH.
- ② WITH THE APPROVAL OF THE ENGINEER, FOR SINGLE LANE PAVEMENT REPLACEMENTS LESS THAN 30 FEET IN LENGTH, DRILLED TIE BARS MAY BE INSTALLED ON 6:1 SKEW HORIZONTALLY, DIRECTION OF SKEW ALTERNATING WITH EACH SUCCESSIVE BAR. DRIVE SKEWED TIE BARS TO A DEPTH OF 6 INCHES IN A HOLE OF SUCH A DIAMETER AS TO PROVIDE A TIGHT DRIVEN FIT.
- ③ ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.



PLAN VIEW
SINGLE LANE CONCRETE BASE PATCH
15' MAXIMUM LENGTH

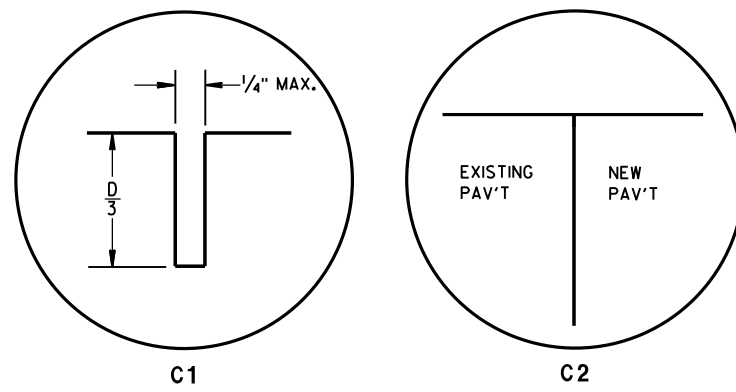


PLAN VIEW
SINGLE LANE CONCRETE BASE PATCH
GREATER THAN 15' IN LENGTH

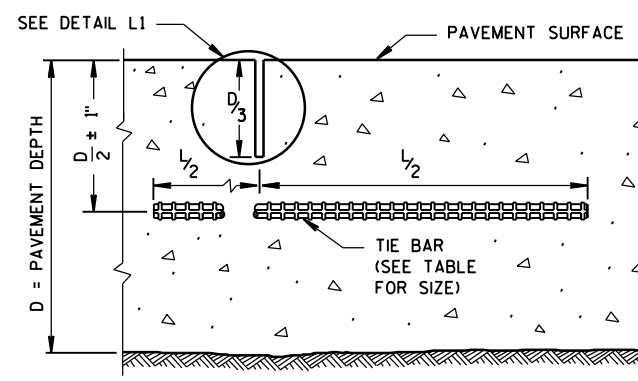
BASE PATCHING CONCRETE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

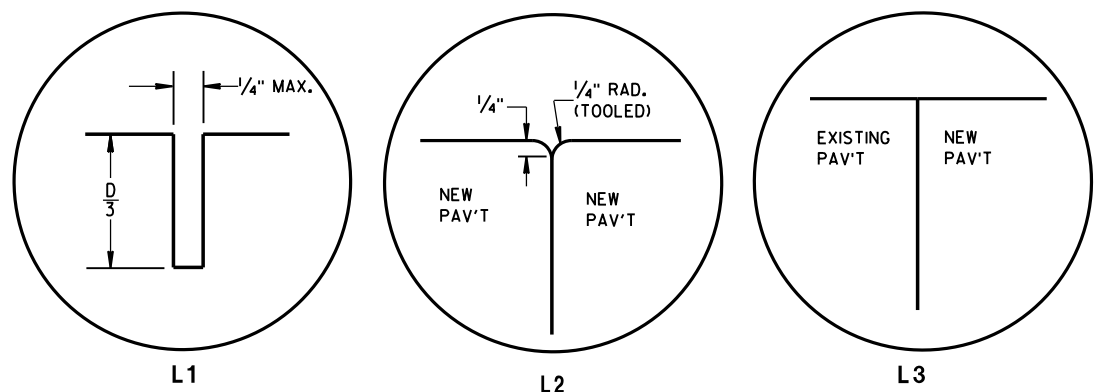
APPROVED
Sept., 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA



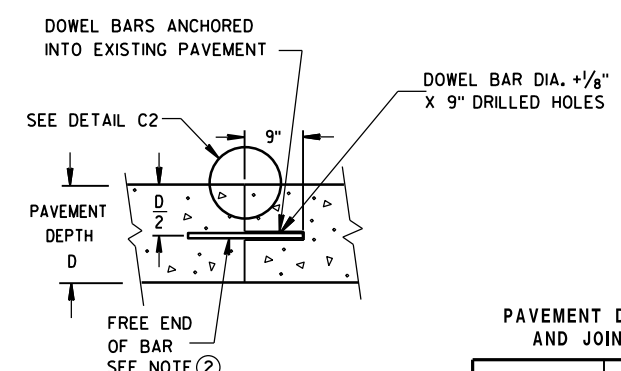
TRANSVERSE JOINTS



SECTION C-C
SAWED JOINT



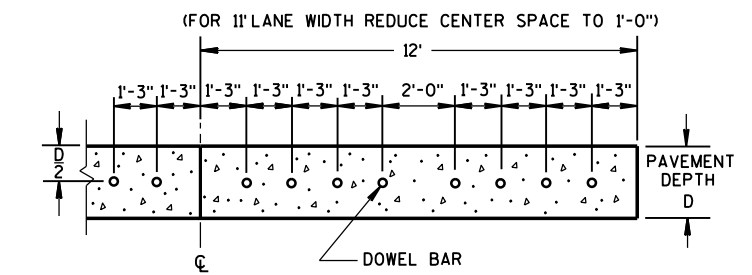
LONGITUDINAL JOINTS



SECTION D-D

PAVEMENT DEPTH, DOWEL BAR SIZE AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6, 6 1/2"	NONE	12'
7, 7 1/2"	1"	14'
8, 8 1/2"	1 1/4"	15'
9, 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'



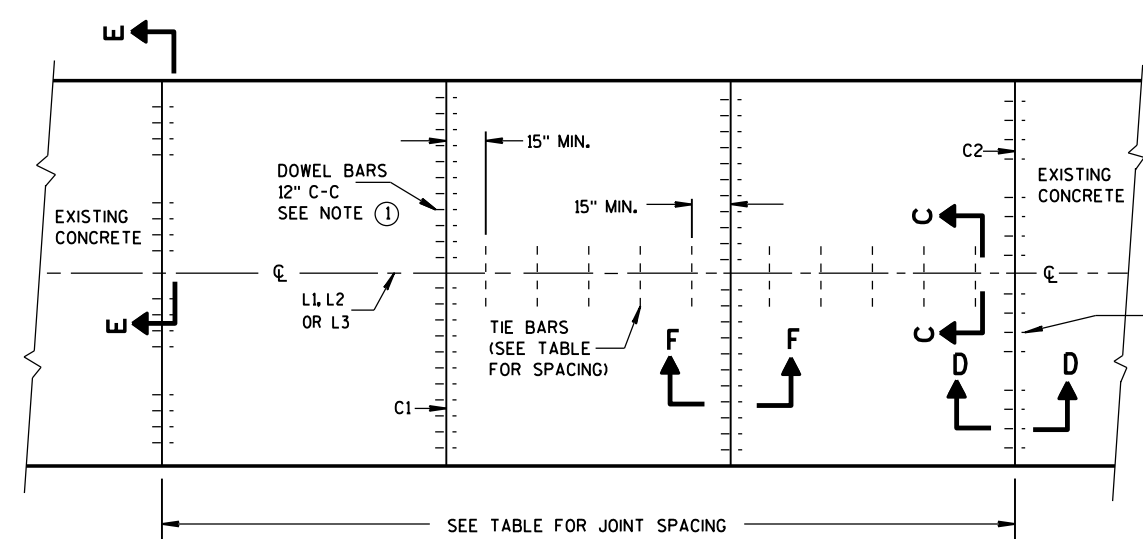
SECTION E-E
SPACING OF DOWEL BARS
ANCHORED INTO EXISTING PAVEMENT

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

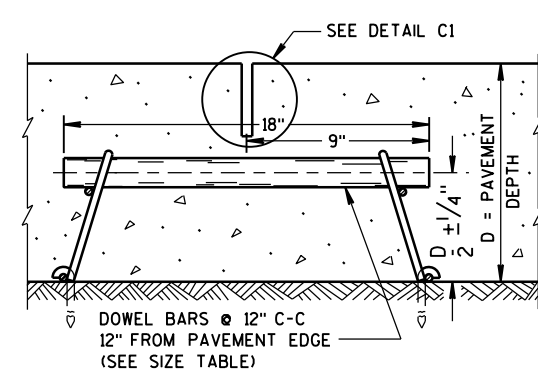
* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

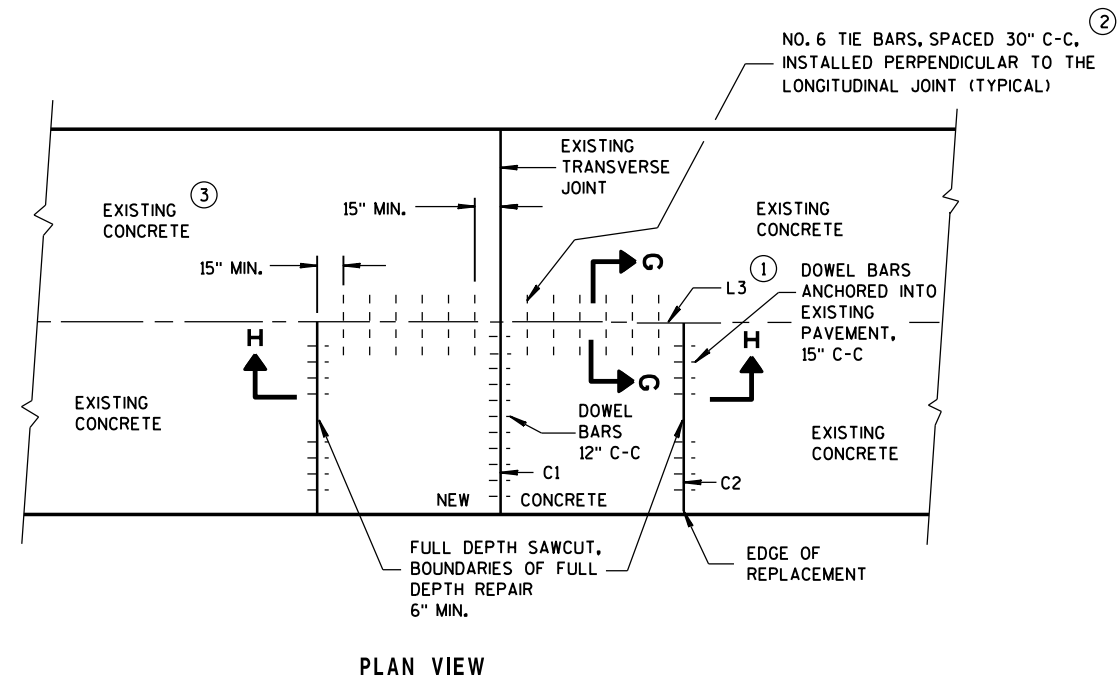


PLAN VIEW
CONCRETE BASE
CONTRACTION JOINT LOCATIONS

DOWEL BARS ANCHORED INTO EXISTING PAVEMENT, 15" C-C



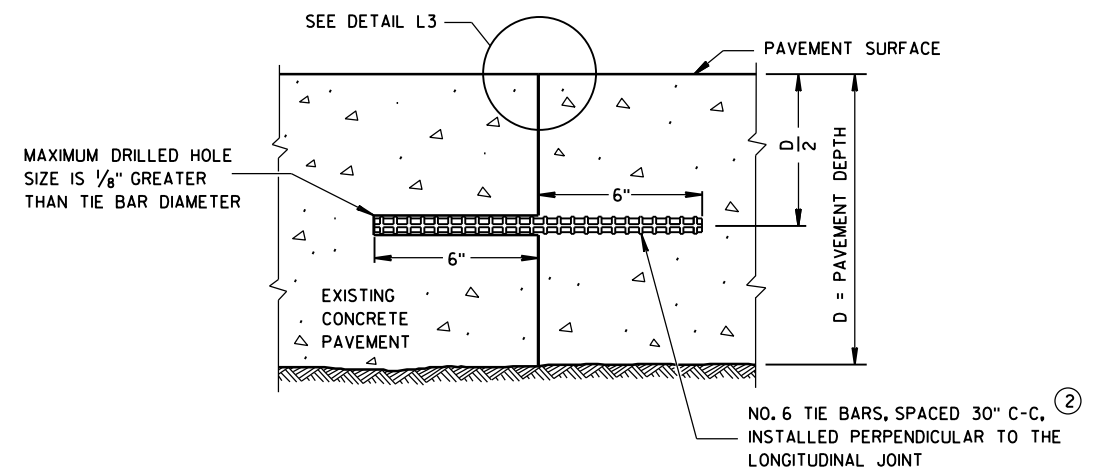
SECTION F-F
CONTRACTION JOINT



SINGLE LANE CONCRETE BASE REPAIR

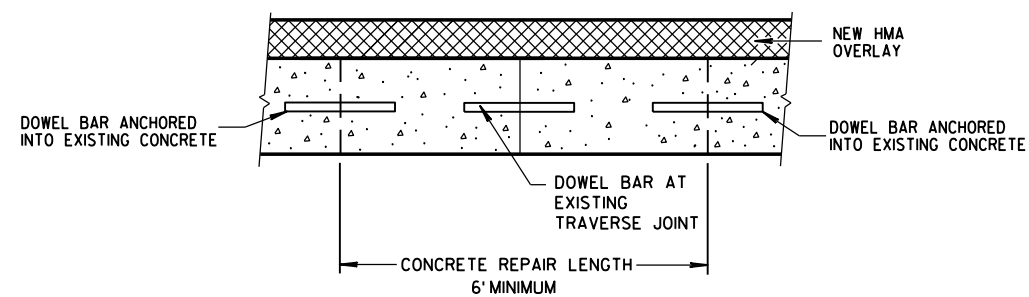
GENERAL NOTES

- ① USE AN ENGINEER-APPROVED BOND BREAKER (E.G. RELEASE AGENT, CURING COMPOUND) AT THE LONGITUDINAL JOINT IN LIEU OF TIE BARS FOR SINGLE LANE CONCRETE BASE REPAIRS UP TO 15 FEET IN LENGTH.
- ② ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.
- ③ PAVEMENT THAT WAS IN PLACE PRIOR TO THE CONTRACT.



SECTION G-G

TIE BARS ANCHORED INTO EXISTING PAVEMENT



SECTION H-H

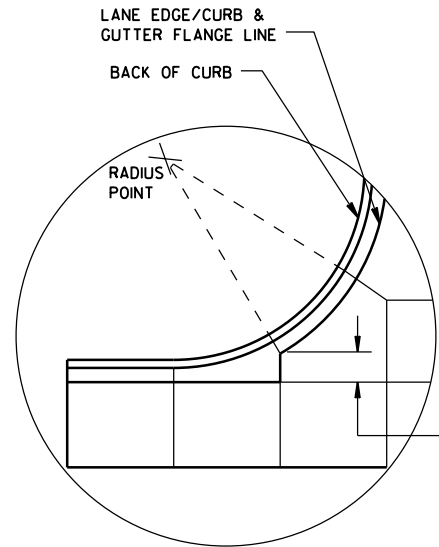
CONCRETE BASE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

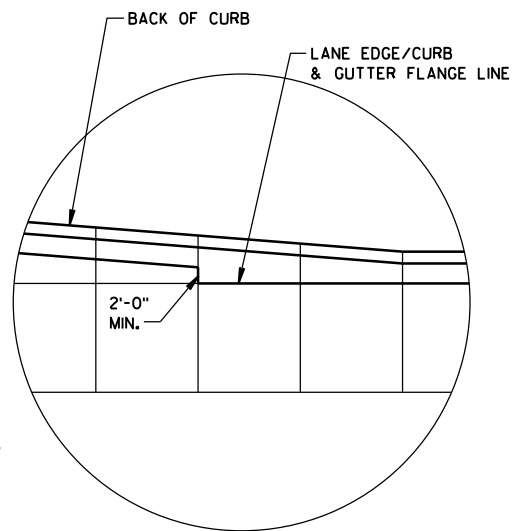
APPROVED

June, 2015
DATE/S/ Peter Kemp, P.E.
PAVEMENT SUPERVISOR

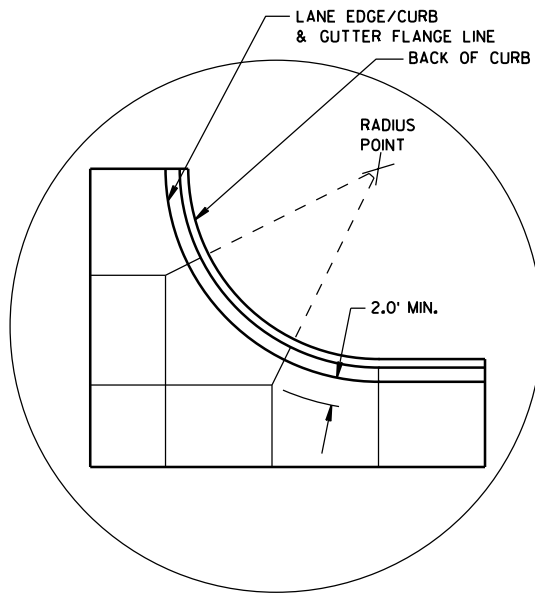
FHWA



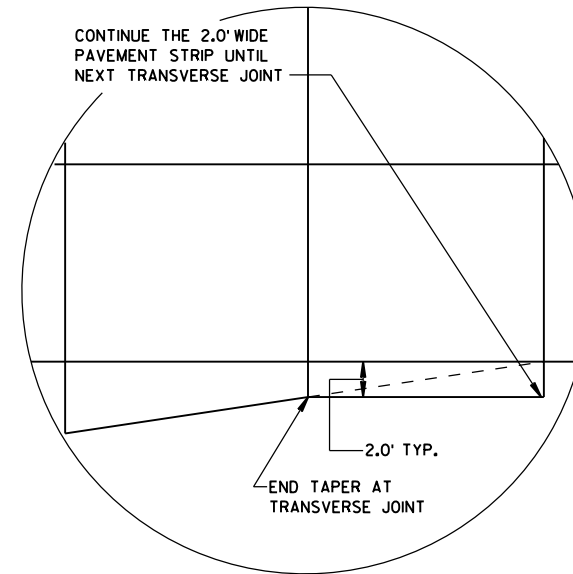
DETAIL "A"



DETAIL "B"



DETAIL "C"



DETAIL "D"

GENERAL NOTES

THE PRIMARY ROADWAY CONTROLS THE TRANSVERSE JOINT PATTERN.

ALIGN NEW JOINTS WITH EXISTING JOINTS OR CRACKS.

CONSTRUCT TRANSVERSE JOINTS PERPENDICULAR TO THE ROADWAY.

ADJUST TRANSVERSE JOINTS TO ALIGN WITH UTILITY FIXTURES (E.G. MANHOLES AND INLETS) IN THE PAVEMENT STRUCTURE WHEN POSSIBLE. WATER VALVES DO NOT REQUIRE JOINT ADJUSTMENT.

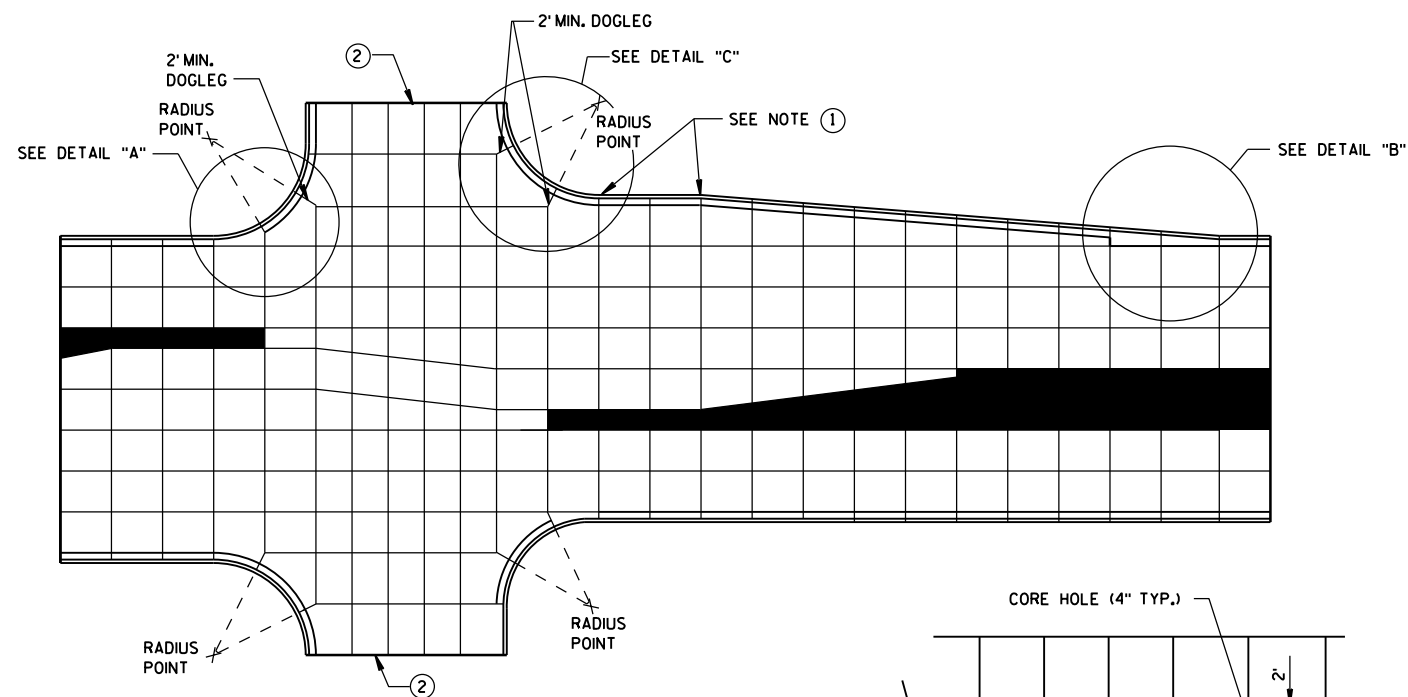
AVOID SLABS LESS THAN 2 FEET WIDE OR GREATER THAN 15 FEET WIDE.

SEE TABLE FOR TRANSVERSE JOINT SPACING. JOINT SPACING SPECIFIED IS MAXIMUM AND ACTUAL SPACING CAN BE ADJUSTED TO ACCOMMODATE INTERSECTIONS.

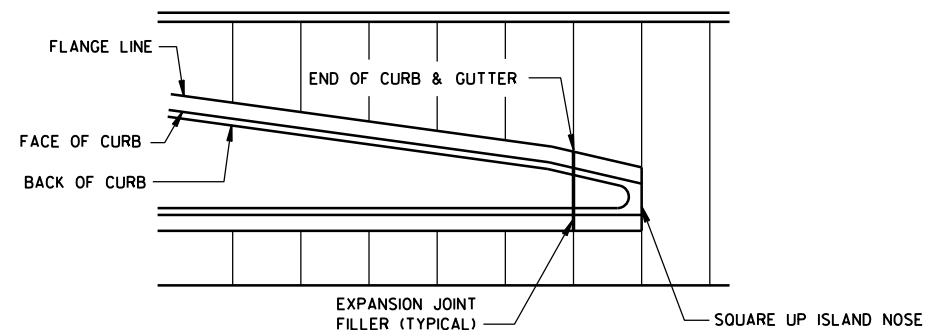
AVOID ANGLES LESS THAN 60° BY DOGLEGGING JOINTS THROUGH CURVE RADIUS POINTS. USE 90° ANGLES WHEN POSSIBLE.

CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

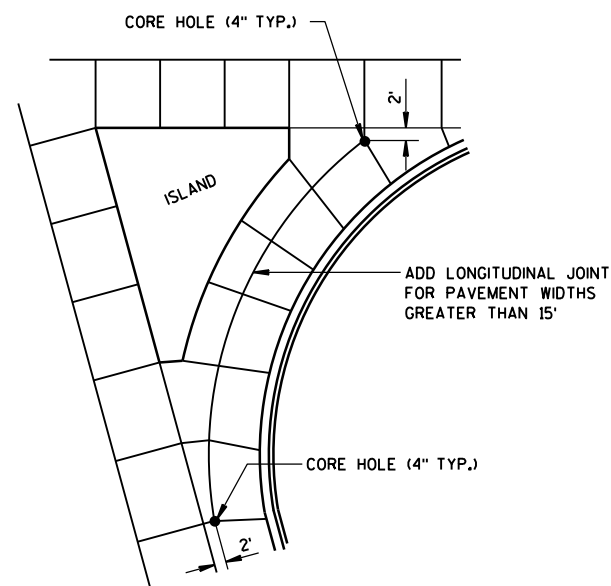
1. PROVIDE TRANSVERSE JOINTS AT ALL PAVEMENT WIDTH CHANGES.
2. CONSTRUCT DOWELED EXPANSION JOINT ON THE SIDE ROAD OF AN INTERSECTION IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH. ALIGN EXPANSION JOINT WITH EDGE OF RADIUS.
3. THE ENGINEER MAY APPROVE SLIGHT VARIATIONS FROM THESE JOINTING DETAILS.



STANDARD INTERSECTION



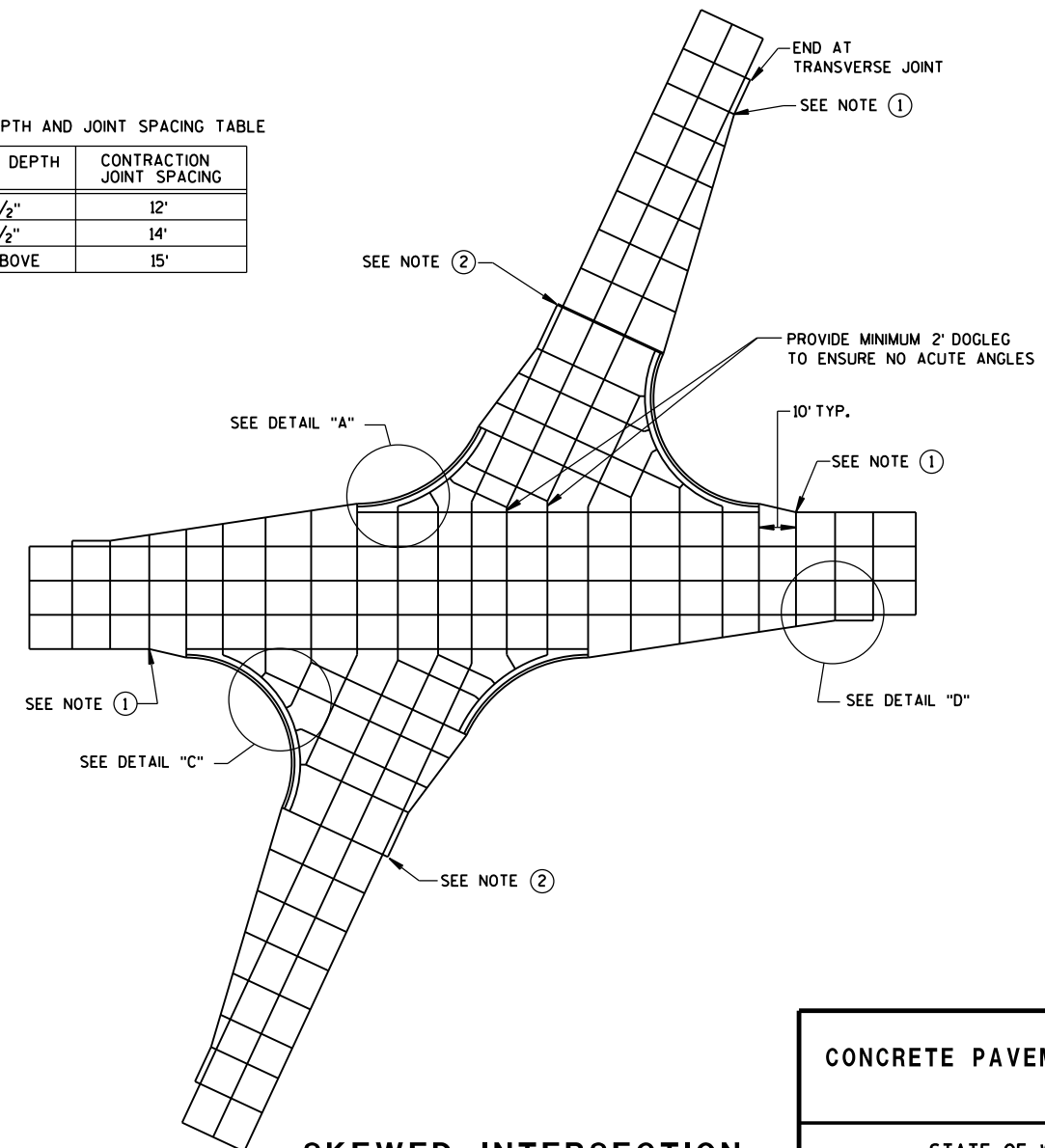
APPROACH TO MEDIAN



LARGE RIGHT TURN

PAVEMENT DEPTH AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	CONTRACTION JOINT SPACING
6", 6 1/2"	12'
7", 7 1/2"	14'
8" & ABOVE	15'



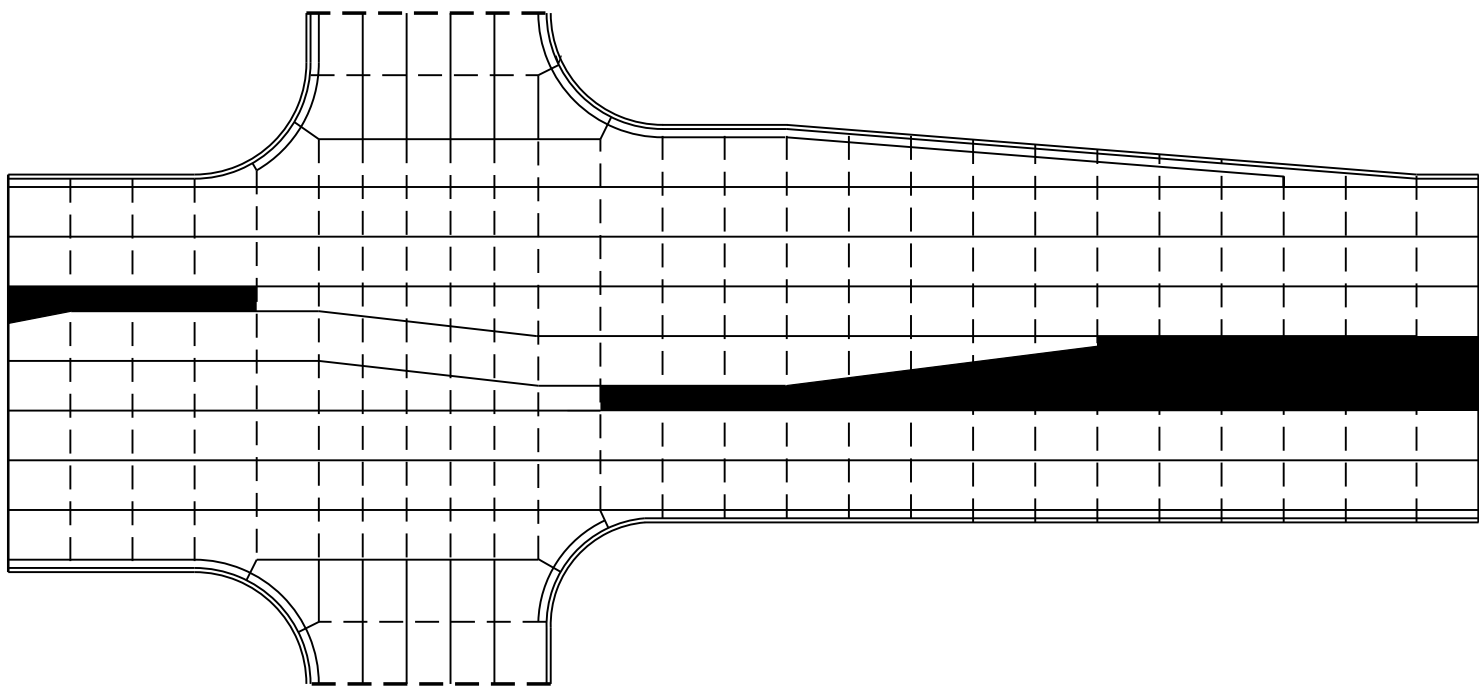
SKewed INTERSECTION

CONCRETE PAVEMENT JOINTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

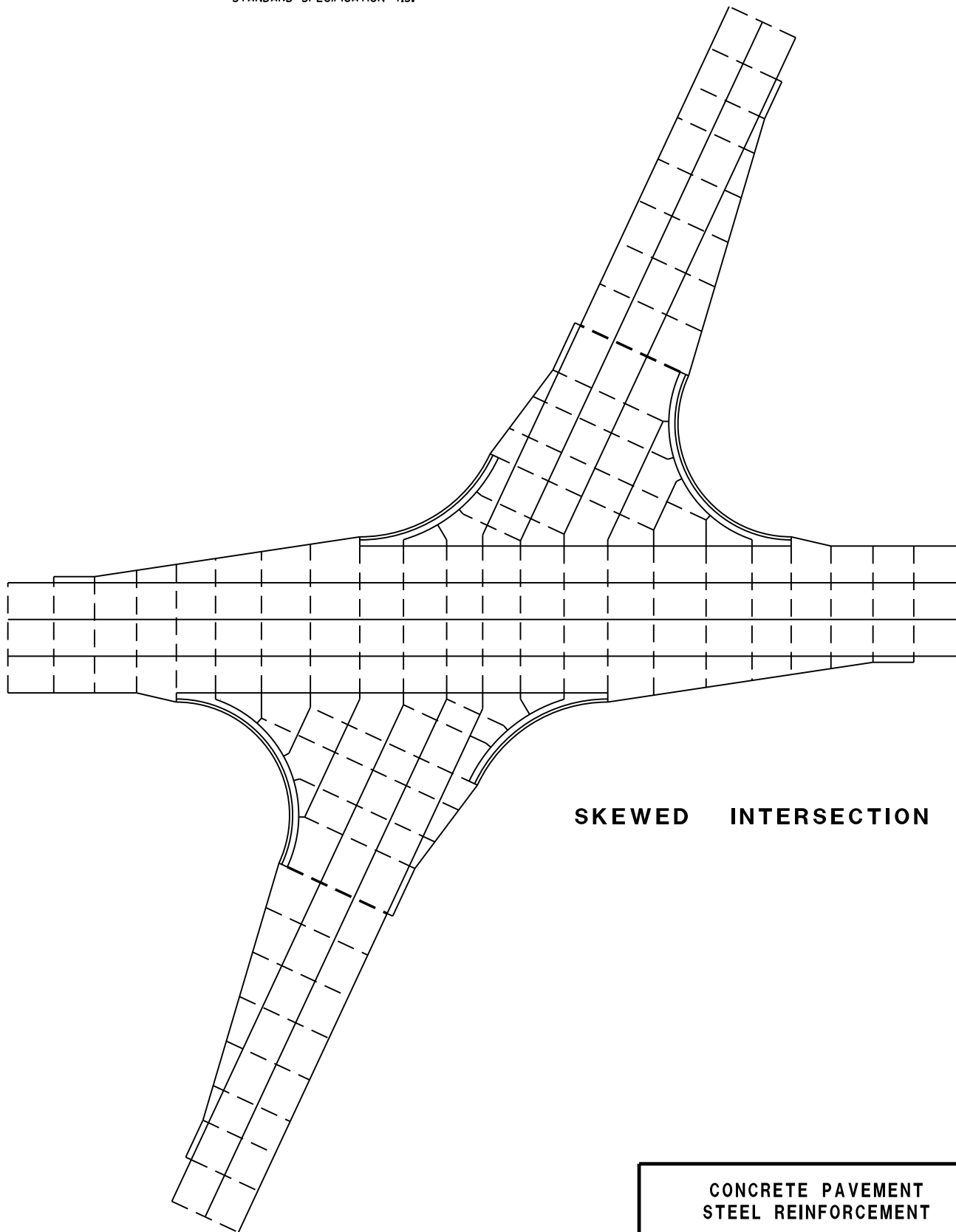
- POTENTIAL DOWELED EXPANSION JOINT
- - - DOWELED JOINT
- TIED JOINT



STANDARD INTERSECTION

GENERAL NOTES

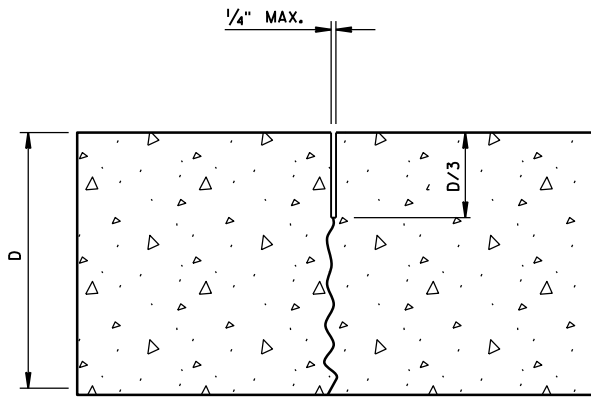
USE AN EXPANSION JOINT FILLER MEETING THE REQUIREMENTS OF STANDARD SPECIFICATION 415.



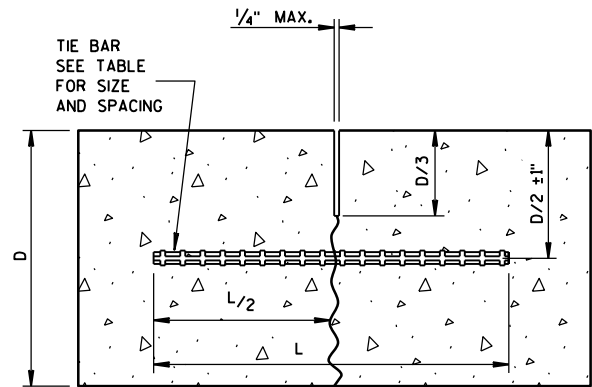
SKewed INTERSECTION

CONCRETE PAVEMENT
STEEL REINFORCEMENT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



UNDOWELED-TRANSVERSE



TIED LONGITUDINAL

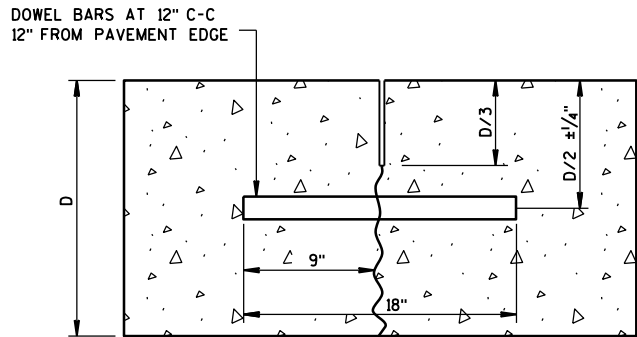
PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

** CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

GENERAL NOTES

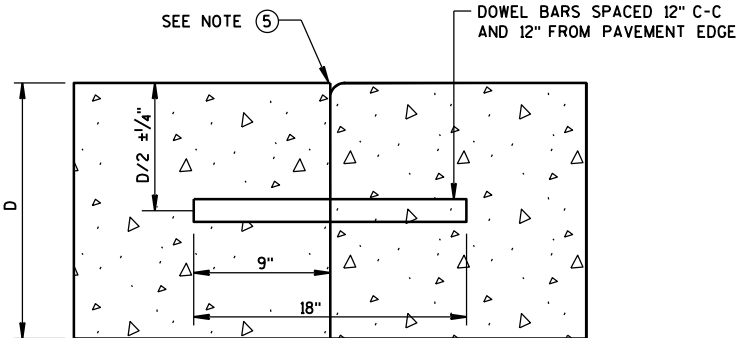
- USE DOWELED EXPANSION JOINTS ON SIDE ROADS AT INTERSECTIONS (TO ISOLATE THE SIDE ROAD FROM THE THROUGH STREET) IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH.
- SPACE CONTRACTION JOINTS IN ACCORDANCE WITH 13C4, 13C11 OR 13C13.
- LOCATE CONSTRUCTION JOINTS A MINIMUM OF 6 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO CONTRACTION JOINTS.
- CONSTRUCTION JOINTS CAN BE FORMED OR SAWED.
- IF JOINT IS FORMED, PROVIDE A 1/4-INCH RADIUS.
- ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.



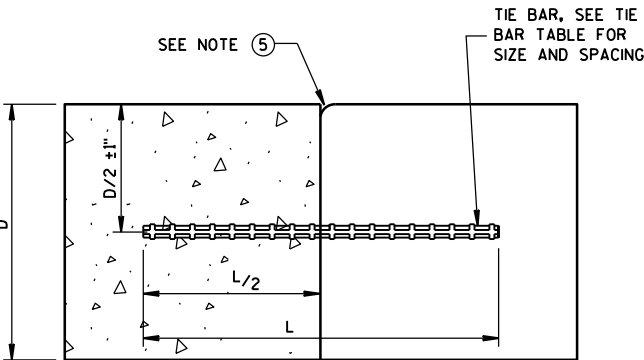
DOWELED-TRANSVERSE

CONTRACTION JOINTS

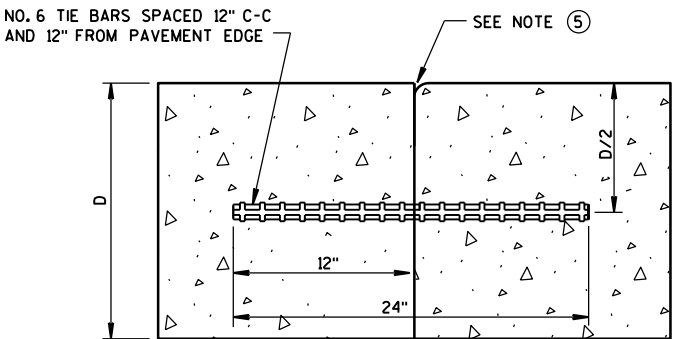
SEE NOTE ②



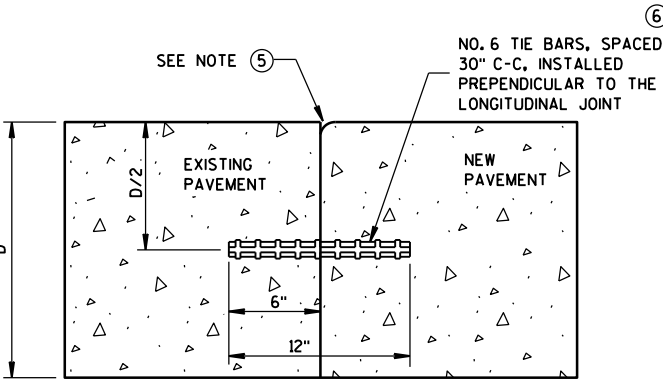
DOWELED TRANSVERSE ③



TIED LONGITUDINAL



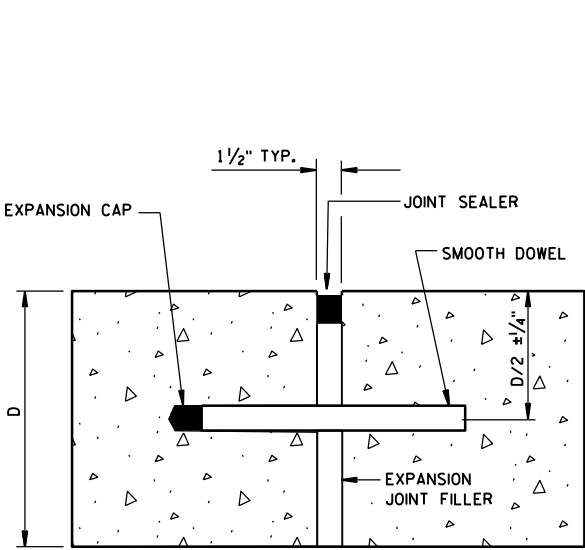
TIED TRANSVERSE ③
(FOR USE ON NON-DOWELED PAVEMENTS ONLY)



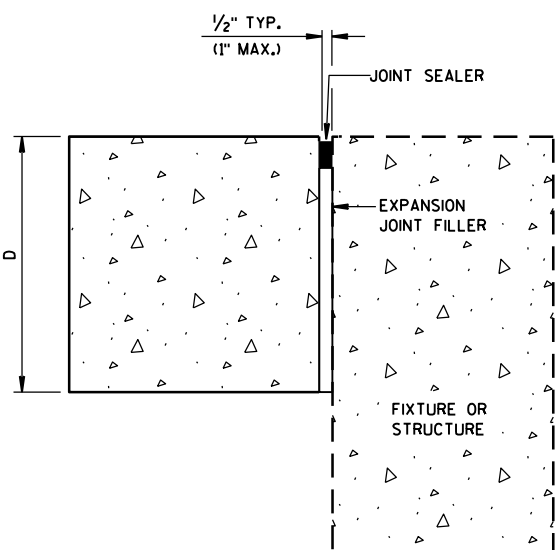
TIED LONGITUDINAL TO EXISTING

CONSTRUCTION JOINTS

SEE NOTE ④



DOWELED-TRANSVERSE
SEE NOTE ①

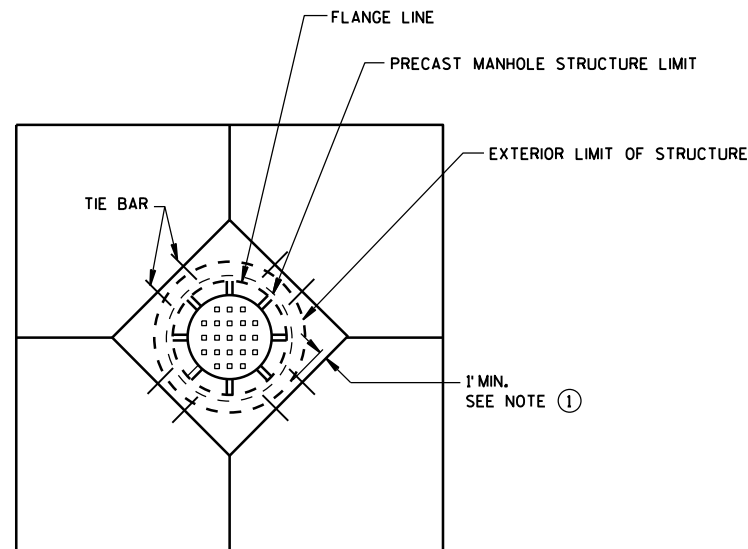


UNTIED-LONGITUDINAL

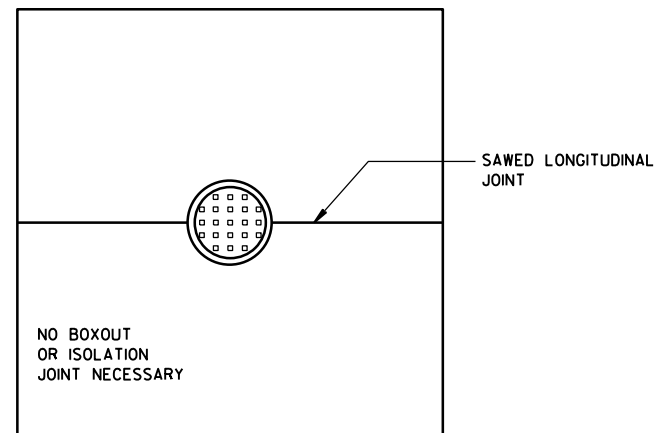
EXPANSION JOINTS

CONCRETE PAVEMENT
JOINT TYPES

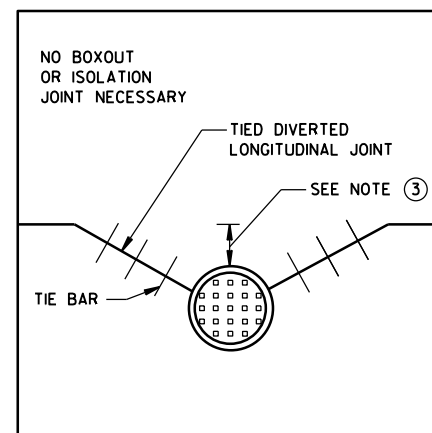
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



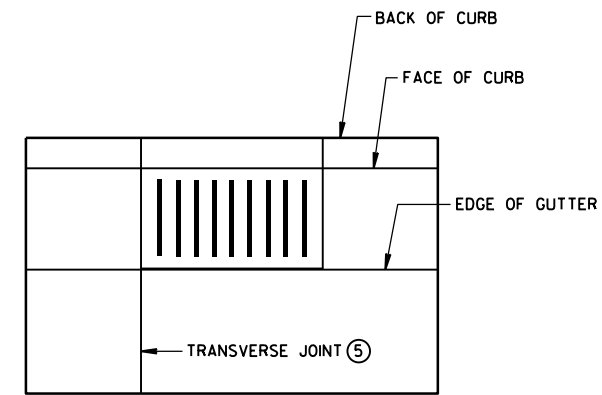
**DIAGONAL MANHOLE BOXOUT
FOR CONSTRUCTION JOINTS**



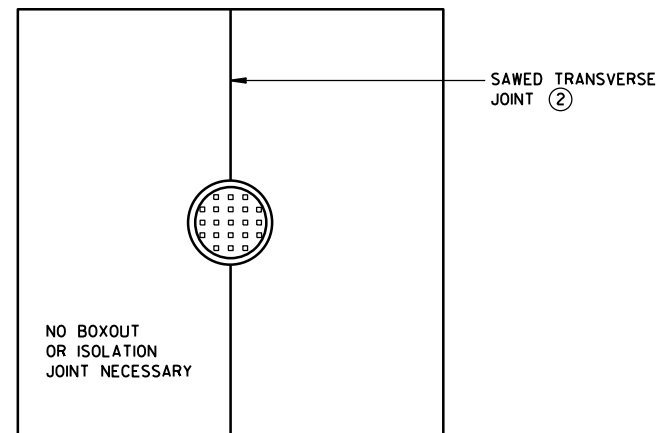
**MANHOLE WITH
LONGITUDINAL JOINT**



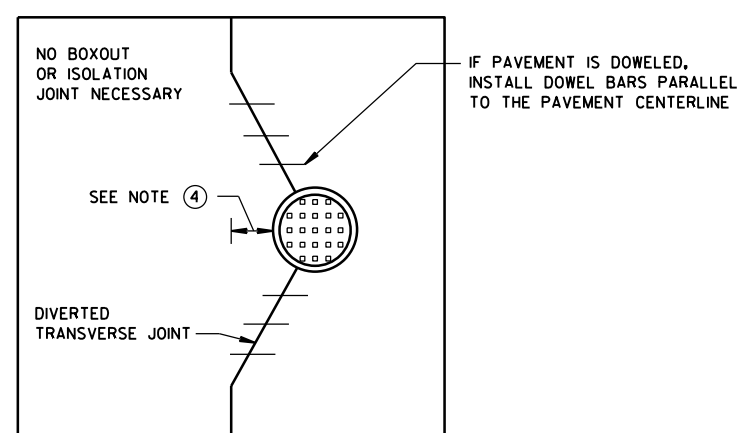
**MANHOLE WITH DIVERTED
LONGITUDINAL CONTRACTION JOINT**



**INLET WITH
TRANSVERSE JOINT**



**MANHOLE WITH
TRANSVERSE JOINT**



**MANHOLE WITH DIVERTED
TRANSVERSE CONTRACTION JOINT**

GENERAL NOTES

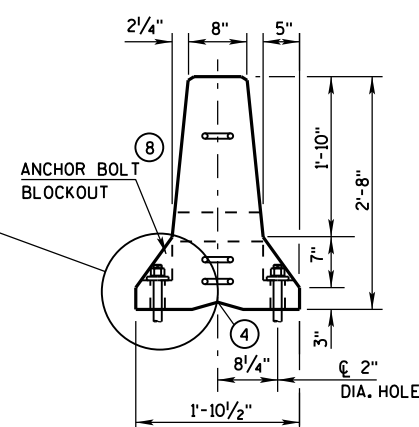
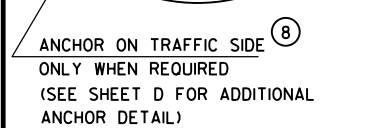
- ① USE BOXOUTS WHEN UTILITY STRUCTURE IS IN THE PATH OF CONSTRUCTION JOINTS. PROVIDE A 1-FOOT MINIMUM CLEARANCE BETWEEN THE EXTERIOR LIMIT OF THE STRUCTURE TO THE DIAMOND BOXOUT.
- ② ADJUST TRANSVERSE JOINT TO INTERSECT MANHOLE IF POSSIBLE.
- ③ IF DISTANCE BETWEEN THE LONGITUDINAL JOINT AND THE EDGE OF MANHOLE IS 2 FEET OR LESS, DIVERT THE LONGITUDINAL JOINT AT A 2:1 TAPER RATE TO THE CENTER OF THE MANHOLE. IF THE DISTANCE IS GREATER THAN 2 FEET, DO NOT DIVERT THE JOINT AND SAW AS NORMAL. PLACE REBAR REINFORCEMENT AROUND THE MANHOLE.
- ④ IF DISTANCE FROM THE EDGE OF THE MANHOLE TO THE NEAREST TRANSVERSE JOINT IS 4 FEET OR LESS, REDIRECT JOINT TO INTERSECT THE CENTER OF THE MANHOLE. IF DISTANCE IS GREATER THAN 4 FEET, DO NOT DIVERT THE JOINT AND SAW AS NORMAL. PLACE REBAR REINFORCEMENT AROUND THE MANHOLE.
- ⑤ ALIGN TRANSVERSE JOINT WITH ONE EDGE OF INLET WHEN PRACTICAL.

**CONCRETE PAVEMENT
JOINTING AT UTILITY FIXTURES**

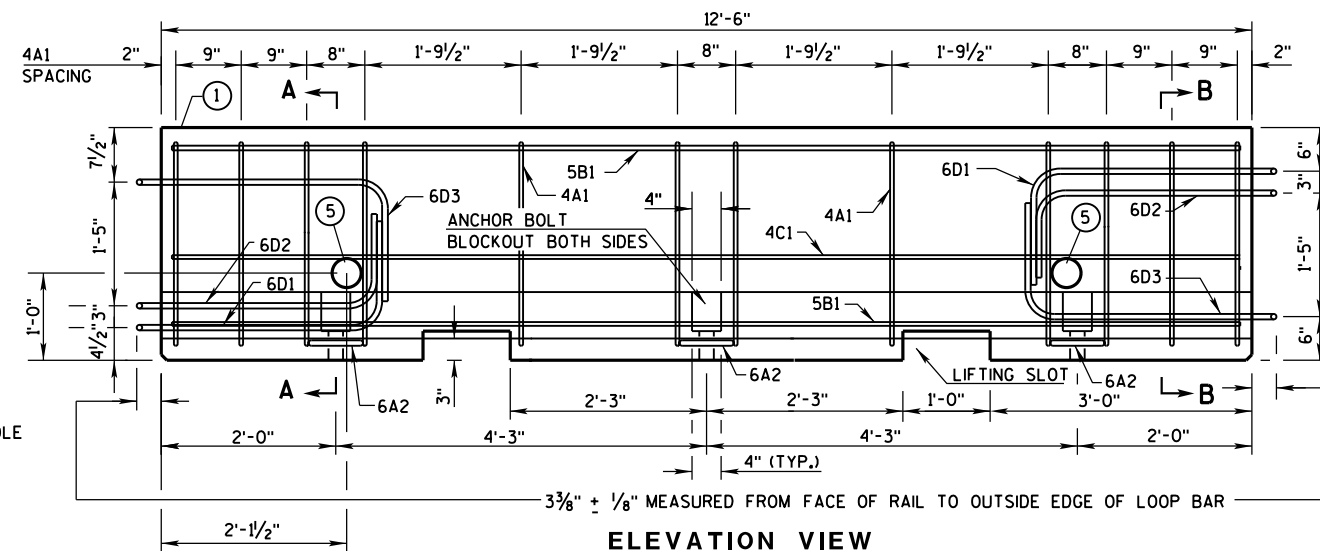
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
FHWA

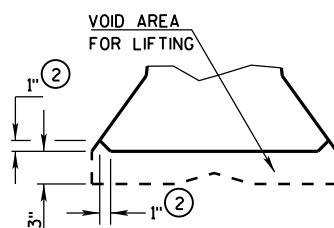
/S/ Peter Kemp, P.E.
PAVEMENT SUPERVISOR



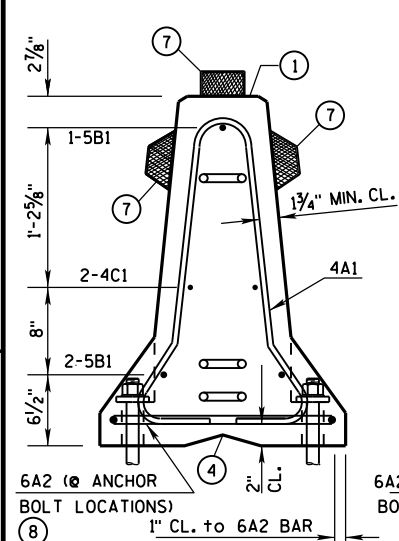
END VIEW



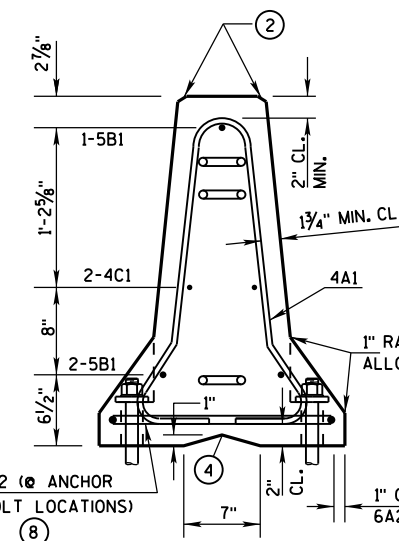
ELEVATION VIEW



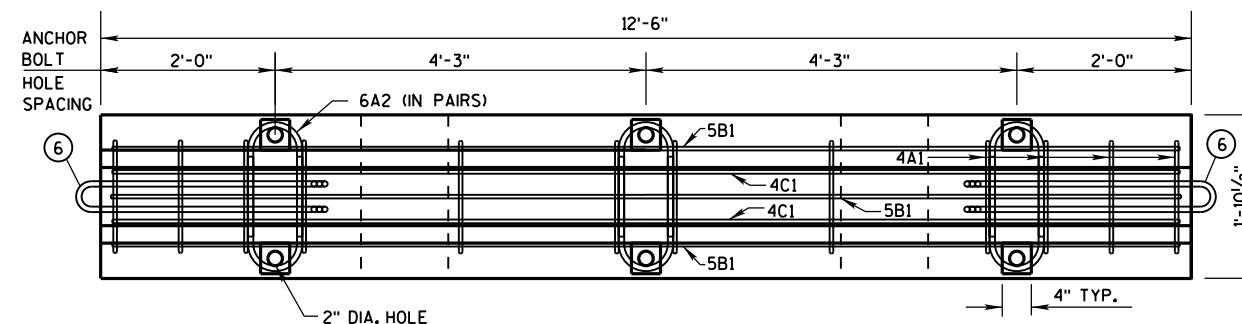
DETAIL "B"
LIFTING SLOT DETAIL



SECTION A-A
(STIRRUP PLACEMENT)

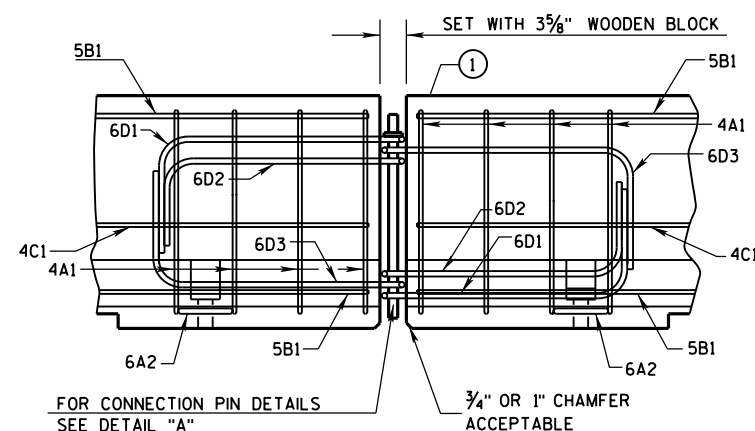


SECTION B-B
(STIRRUP PLACEMENT)

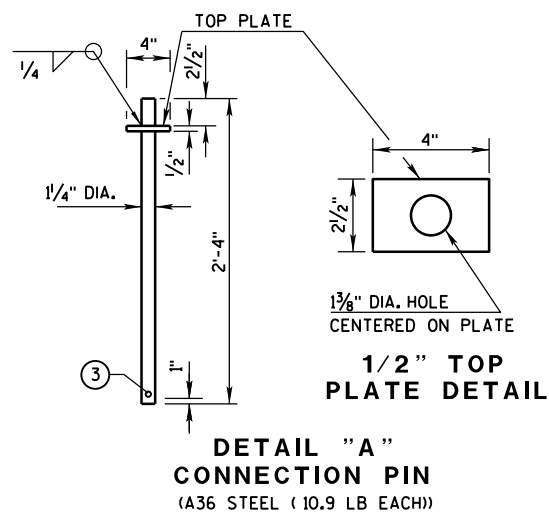


PLAN VIEW

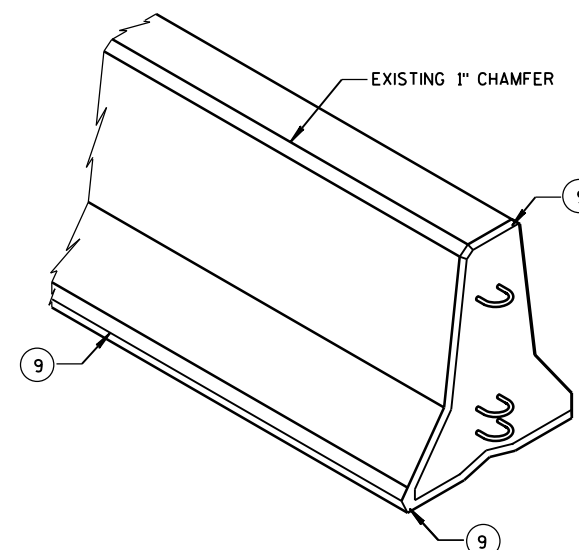
DETAILS OF BARRIER SECTION



DETAILS OF BARRIER CONNECTION



DETAIL "A"
CONNECTION PIN
(A36 STEEL (10.9 LB EACH))



GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-14(d) THRU 14B7-14(h).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE 3/4" SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A 3-1/2" PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN 1/8" OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

INSTALL MECHANICAL OR ADHESIVE ANCHORS PER MANUFACTURER'S RECOMMENDATIONS.
PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - a. TYPE: WICBTP
 - b. MANUFACTURER
 - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ A $\frac{3}{8}$ " HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- ④ "V" NOTCH IS OPTIONAL.
- ⑤ THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- ⑥ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- ⑦ USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURES INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- ⑧ SEE SHEET D FOR ANCHORING CRITERIA.
- ⑨ 1" CHAMFER OPTIONAL.

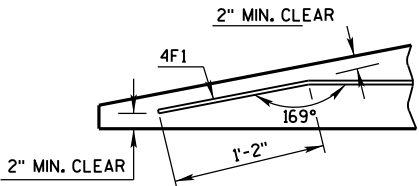
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

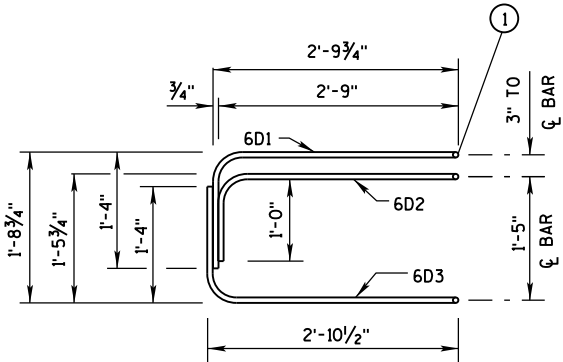
BARRIER TAPER SECTION
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

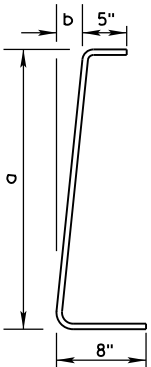
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"
BENT BAR DETAIL



ELEVATION
LOOP BAR ASSEMBLY



BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

4V BARS
2 AT EACH SIZE REQUIRED
FOR STIRRUP ASSEMBLY

TAPER BARRIER SECTION

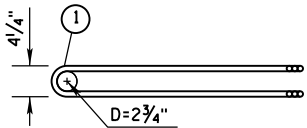
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION
BILL OF MATERIALS

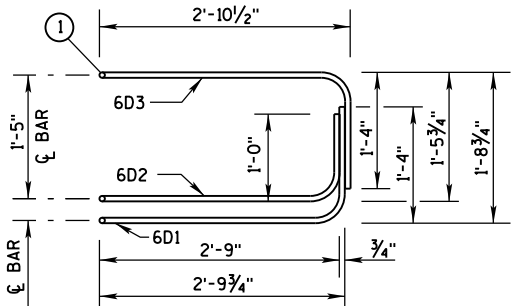
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

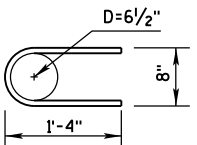


PLAN VIEW
LOOP BAR ASSEMBLY

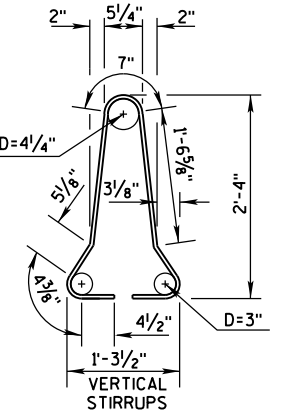
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

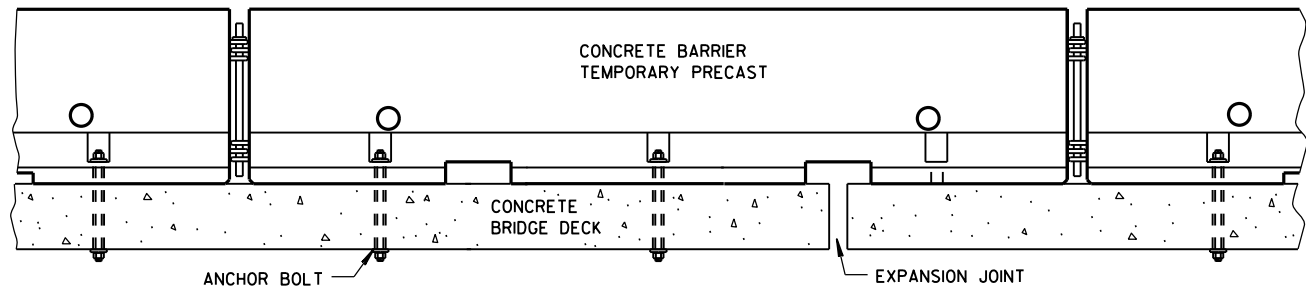
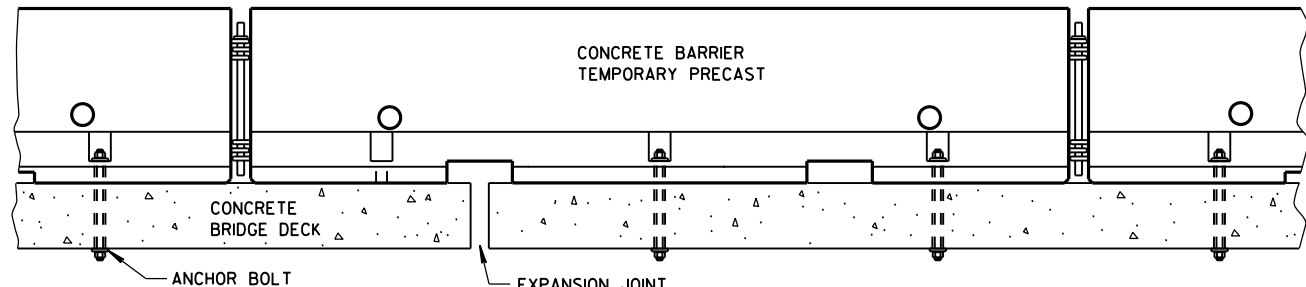


4A1

BARRIER SECTION

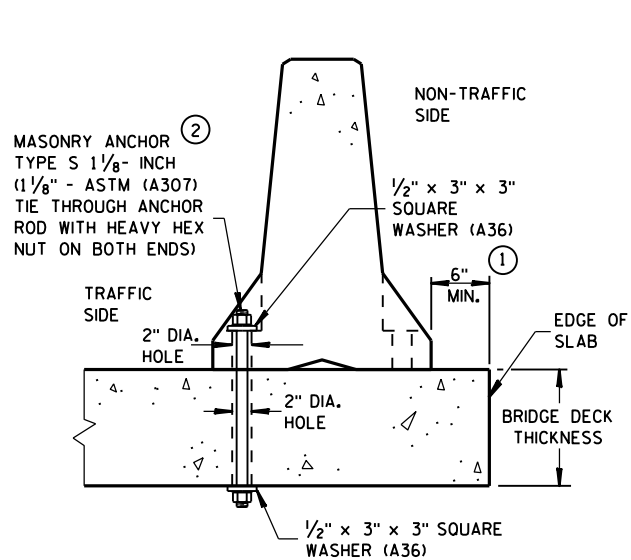
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



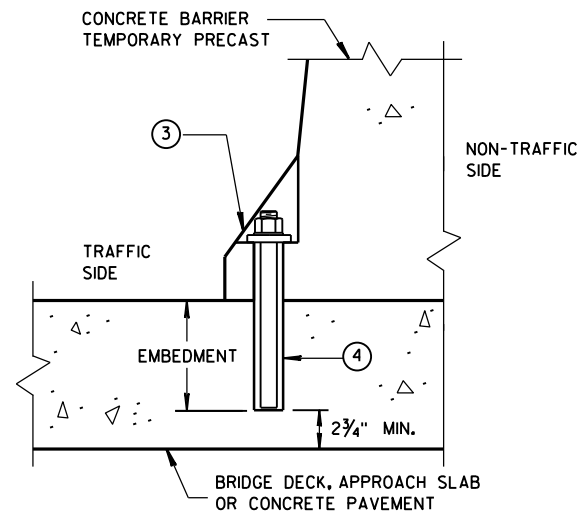
TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



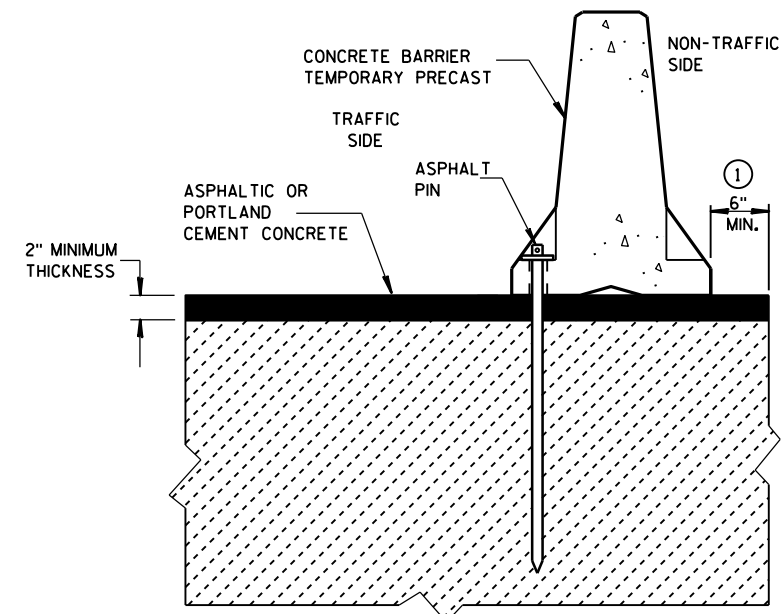
THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



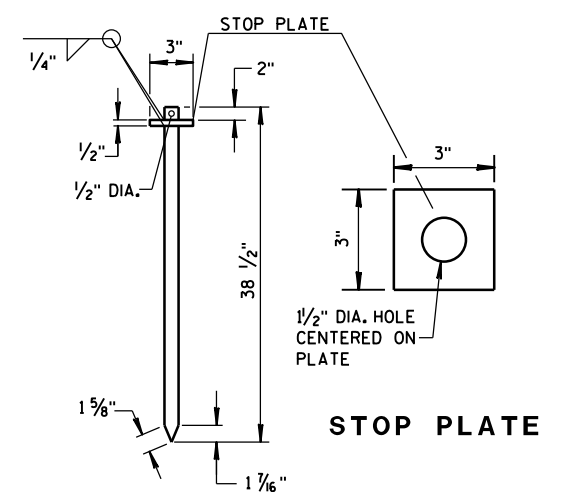
REMOVABLE ADHESIVE BONDED ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)

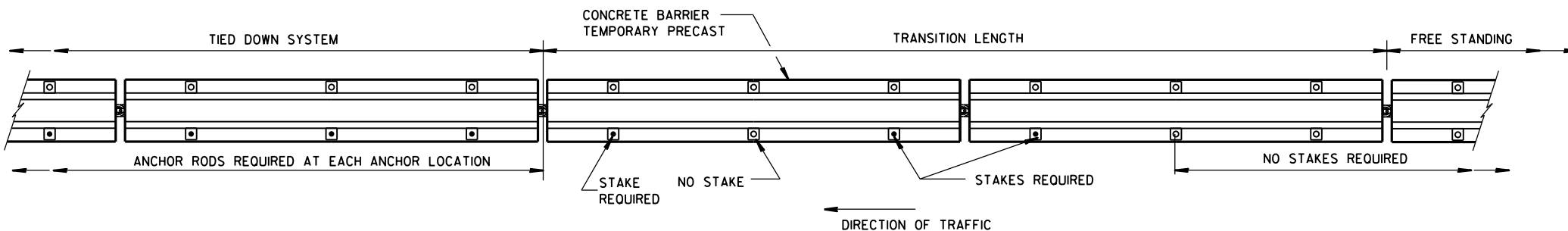


STAKE DOWN INSTALLATION FOR ASPHALTIC OR PORTLAND CEMENT CONCRETE SURFACE

(STAKING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST)



ASPHALT PIN
(ASTM A36 STEEL)



PLAN VIEW

FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

GENERAL NOTES

- ① CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" SHALL BE ANCHORED IF:
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V,
FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT,
IS LESS THAN 4 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF
AND THE POSTED SPEED IS 45 MPH OR GREATER, OR

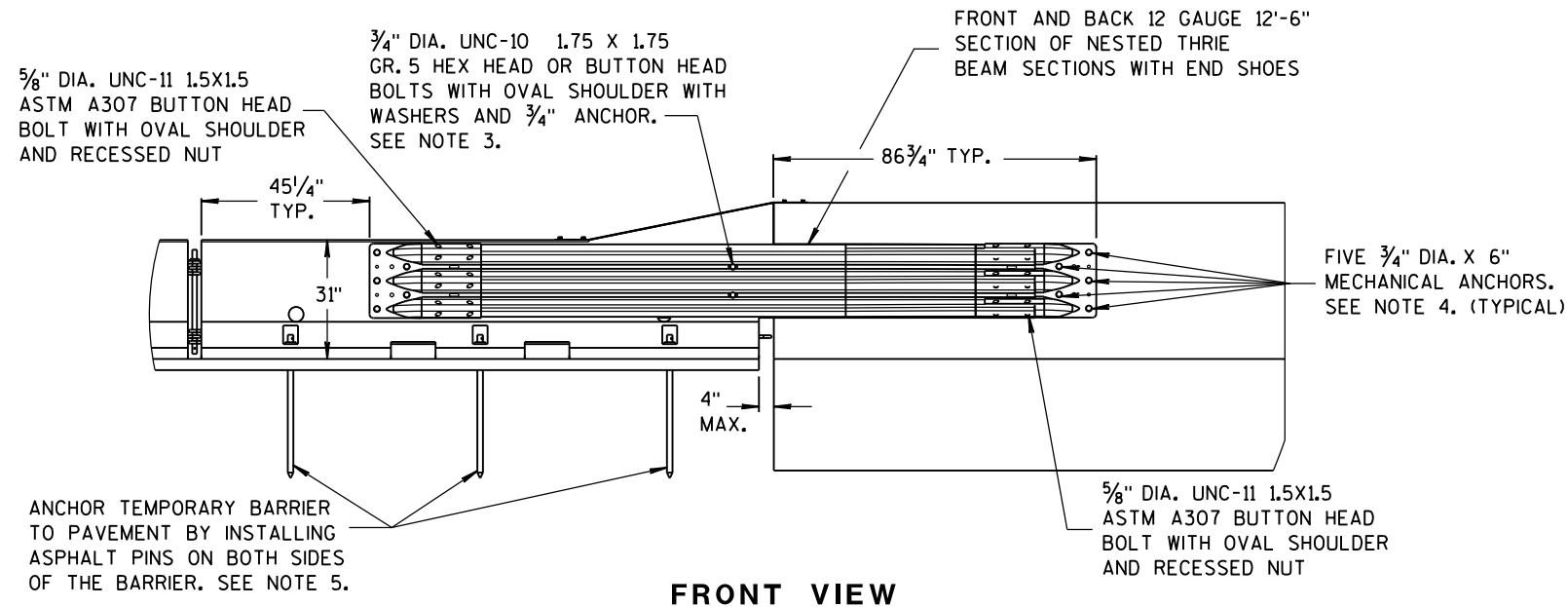
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V,
FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT,
IS LESS THAN 2 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF
AND THE POSTED SPEED IS 40 MPH OR LESS.
- ② ANCHORING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST.

WITH THE APPROVAL OF THE ENGINEER, REMOVABLE ADHESIVE BONDED ANCHOR BOLT
INSTALLATION MAY BE USED IN LIEU OF THROUGH BOLTED ANCHOR INSTALLATION. THE ADHESIVE
BONDED ANCHOR BOLT MUST BE REMOVABLE. USE ASTM (A307) MASONRY ANCHORS TYPE
S 1 1/8"-INCH, EMBEDDED TO A DEPTH SUFFICIENT TO DEVELOP THE ULTIMATE CAPACITY OF THE
ANCHOR BOLT AND PROVIDE DOCUMENTATION TO CONFIRM THIS.

UPON REMOVAL OR RELOCATION OF THE BARRIER UNITS, REMOVE ALL ANCHOR BOLTS AND COMPLETELY
FILL IN THE REMAINING HOLES IN CONCRETE BRIDGE DECKS, CONCRETE APPROACH SLABS AND CON-
CRETE PAVEMENTS THAT ARE TO REMAIN, WITH A NON-SHRINK COMMERCIAL GROUT OR MATERIAL
IDENTIFIED ON THE CURRENT WISDOT APPROVED PRODUCTS LIST.
- ③ 1/8" DIAMETER A307 THREADED ROD, 1/2" x 3" x 3" SQUARE PLATE WASHER WITH ASTM A36 STEEL,
ASTM A563A HEAVY HEX NUT.
- ④ ADHESIVE ANCHORS WITH A MINIMUM BOND STRENGTH OF 1,800 PSI AND 5/4" EMBEDMENT. SEE 603.2
AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



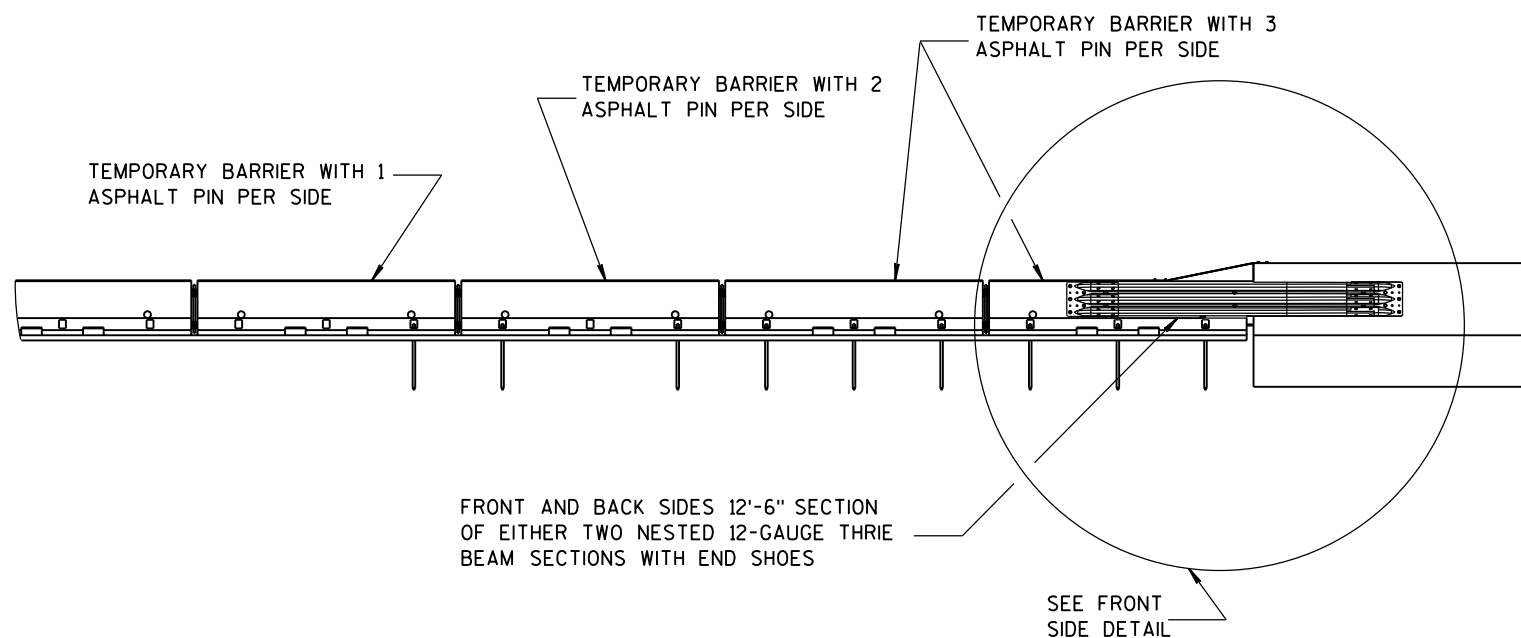
FRONT VIEW

NOTES

NESTED THRIE BEAM IS REQUIRED ON BOTH SIDES OF THE TEMPORARY BARRIER FOR ALL INSTALLATIONS.

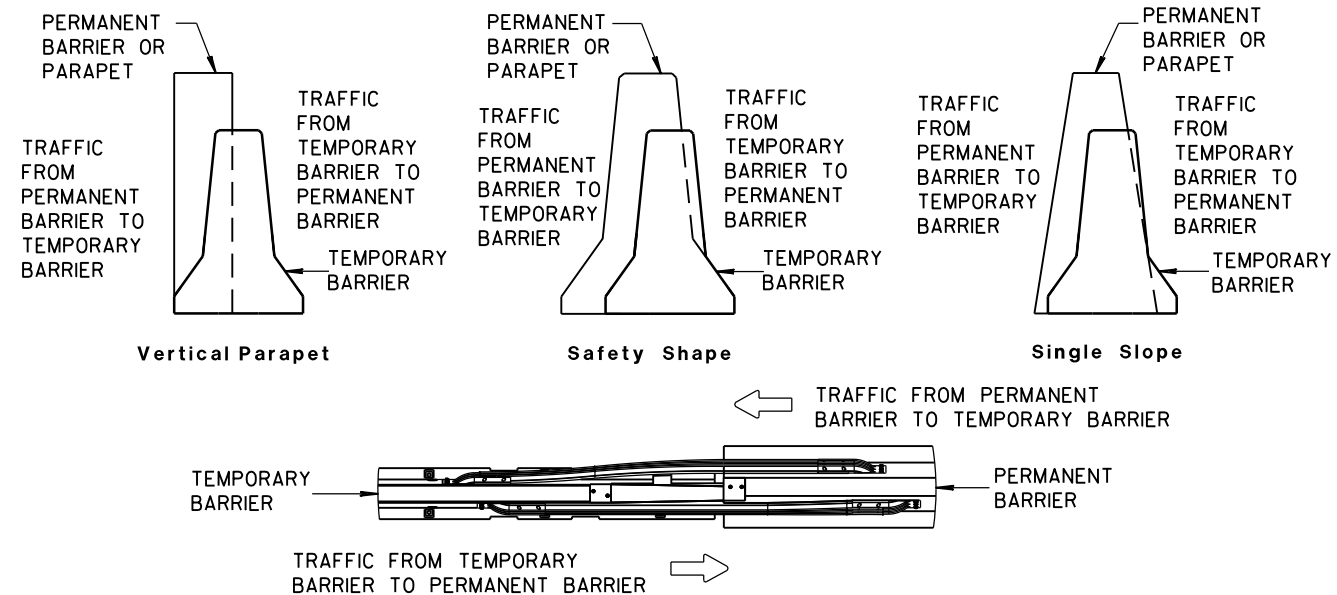
1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.

4. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.

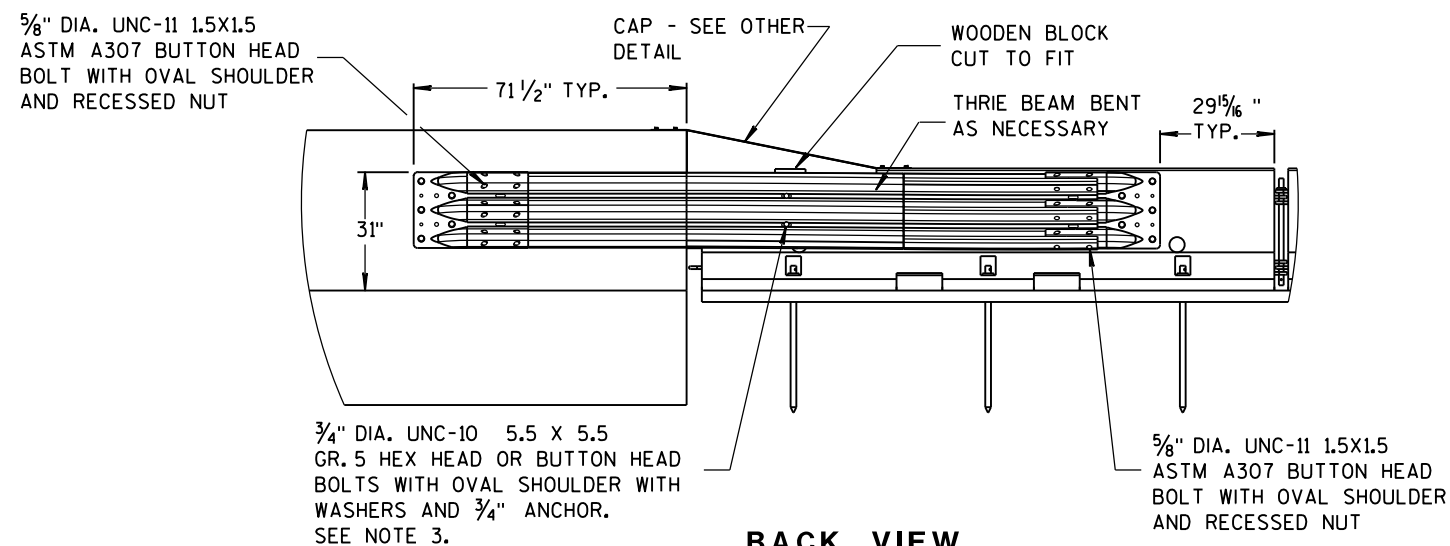


FRONT VIEW

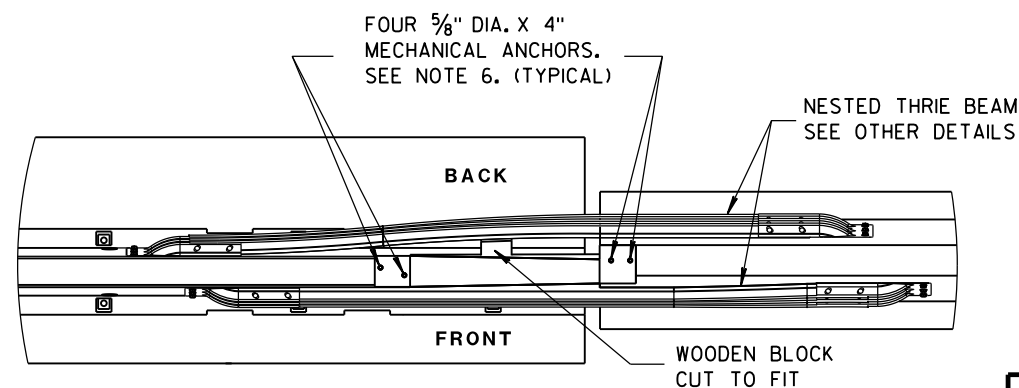
BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



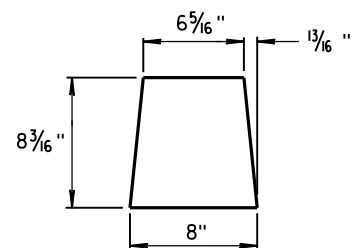
BACK VIEW



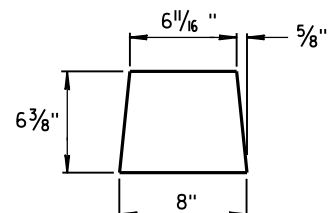
PLAN VIEW

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

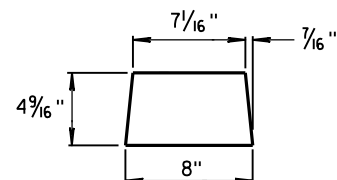
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



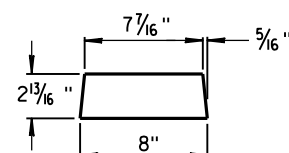
GUSSET 1



GUSSET 2

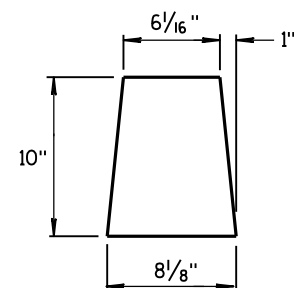


GUSSET 3

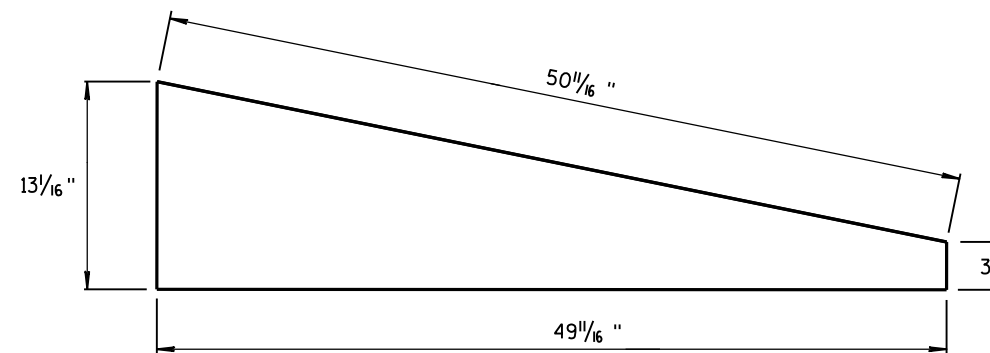


GUSSET 4

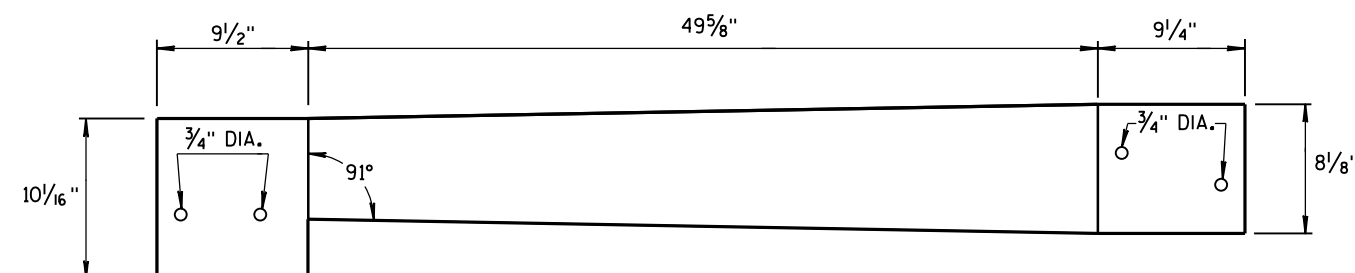
GUSSETS



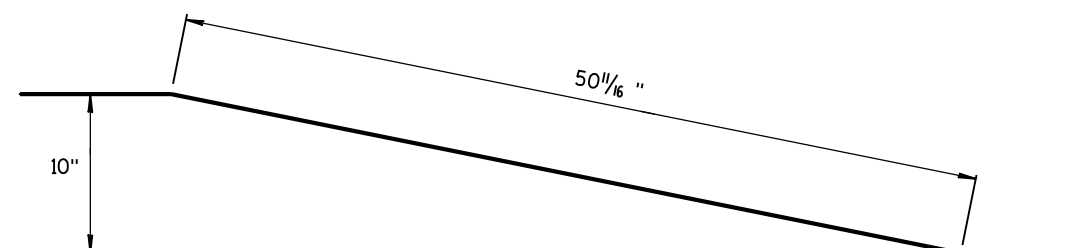
END PLATE



SIDE PLATE

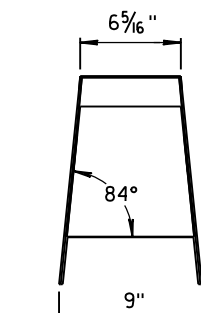
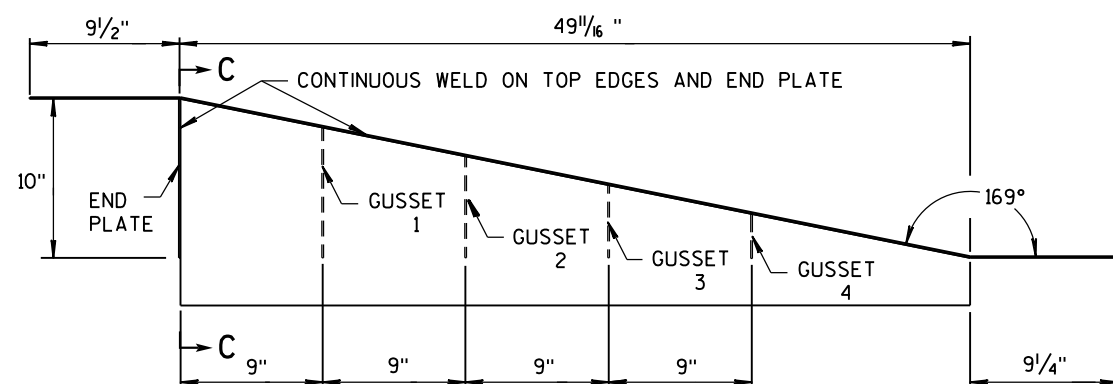
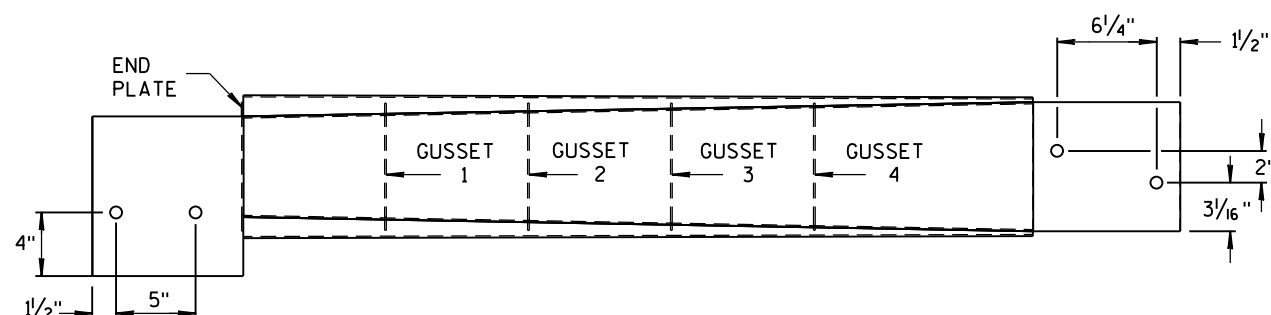


TOP PLATE



**SIDE, TOP AND END PLATES FOR CAP
FROM TEMPORARY CONCRETE BARRIER
TO 42" PERMANENT CONCRETE BARRIER**

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.



SECTION C-C

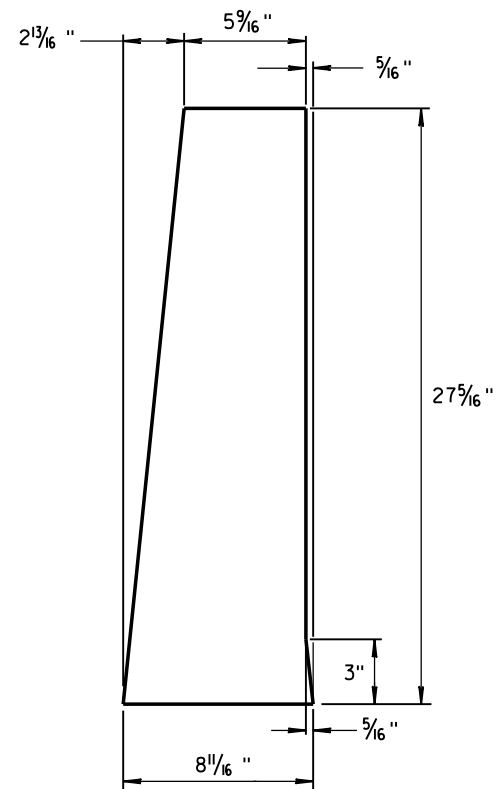
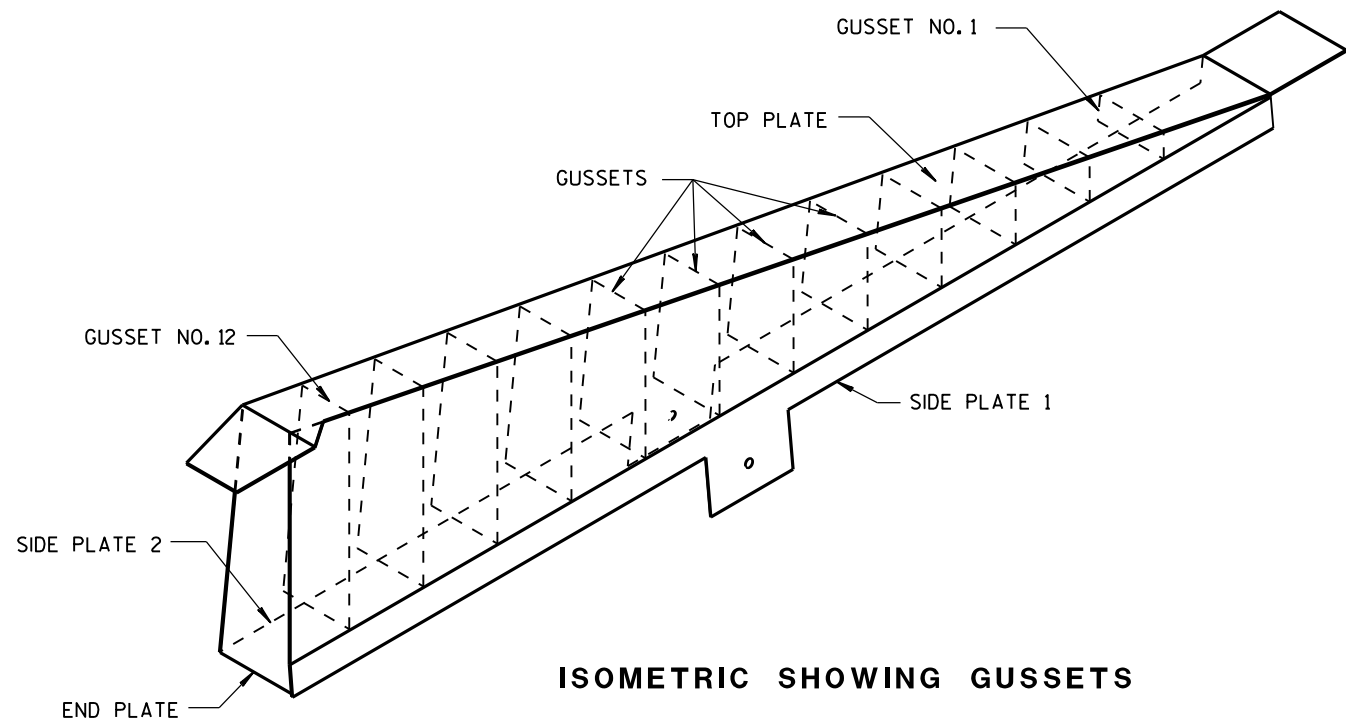
NOTES

1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

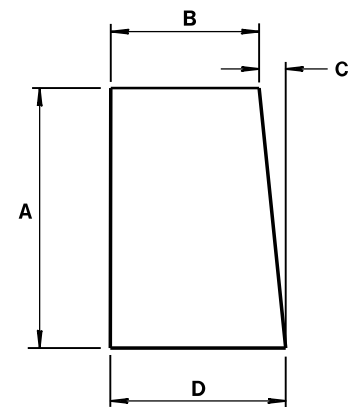
**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



END PLATE
1/8" STEEL PLATE

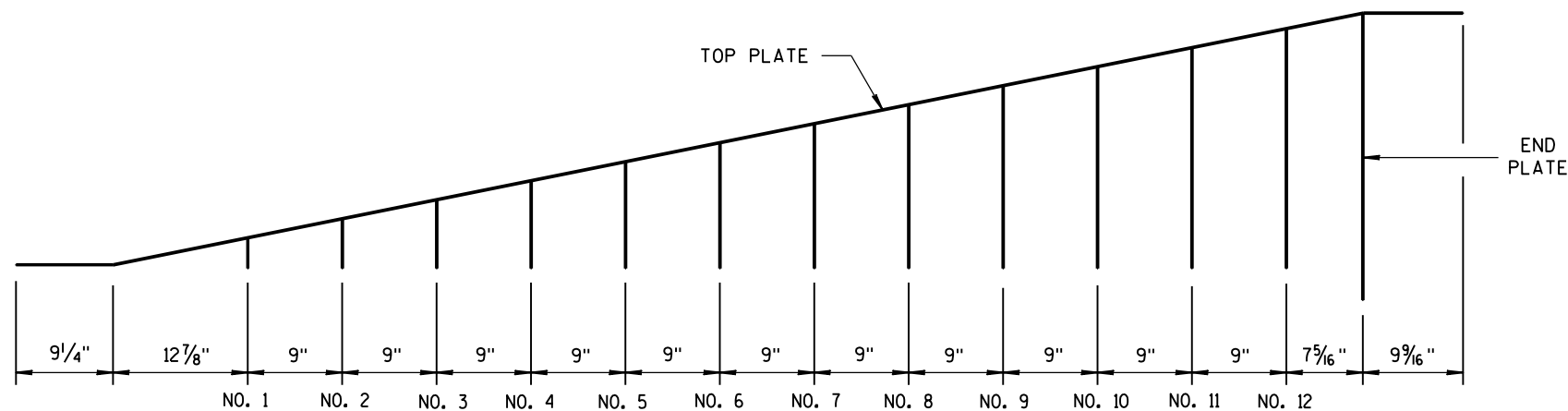


GUSSETS 1 - 12
ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 1/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8"	11/16 "	8 1/16 "
4	8 5/16"	7 3/16"	7/8"	8 1/16 "
5	10 1/8"	7"	1 1/16 "	8 1/16 "
6	11 5/16 "	6 13/16 "	1 1/4"	8 1/16 "
7	13 3/4"	6 5/8"	1 7/16 "	8 1/16 "
8	15 9/16 "	6 7/16 "	1 9/16 "	8 1/16 "
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16 "
10	19 3/16"	6 1/16"	1 15/16 "	8 1/16 "
11	21"	5 7/8"	2 3/16 "	8 1/16 "
12	22 13/16 "	5 11/16 "	2 5/16 "	8 1/16 "

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

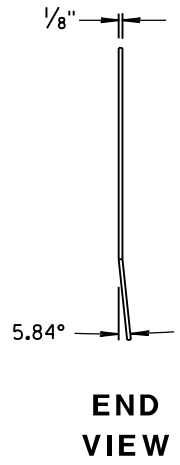
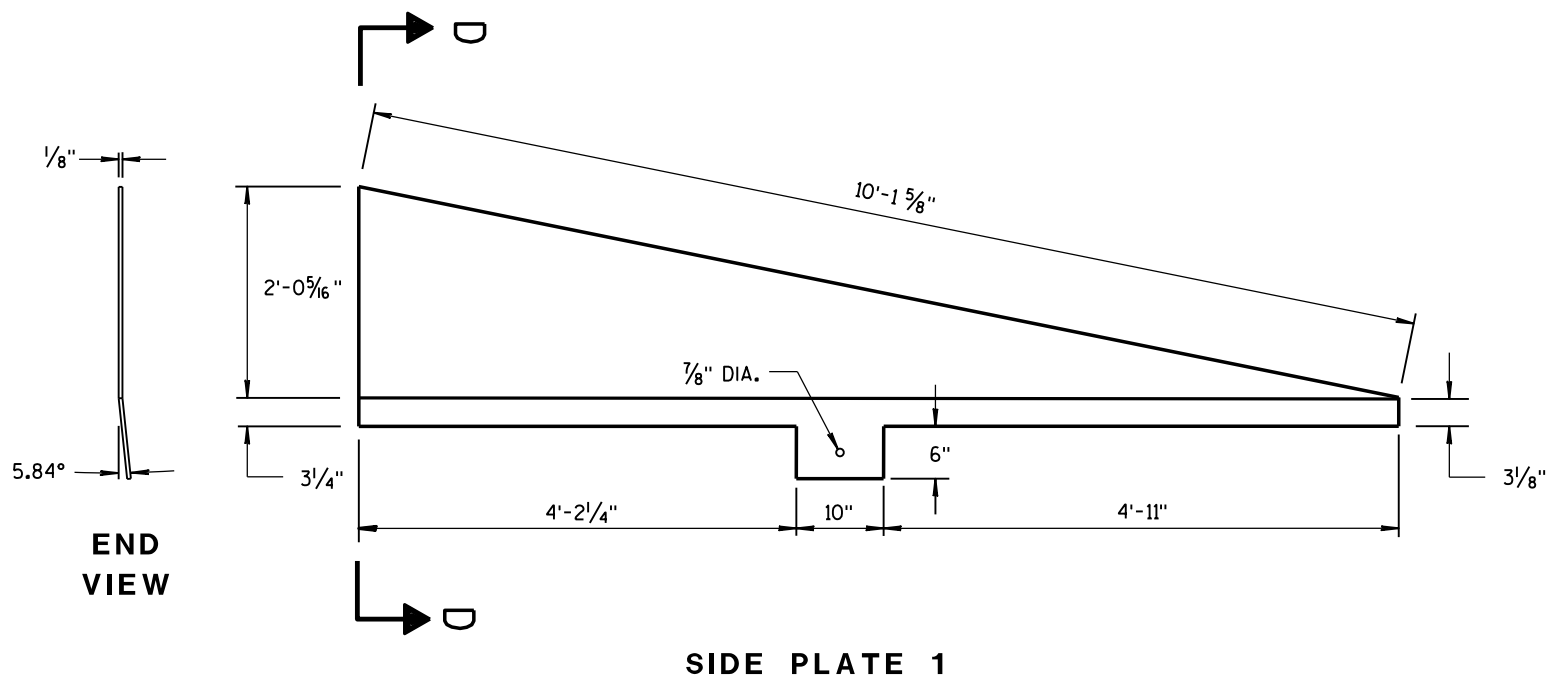
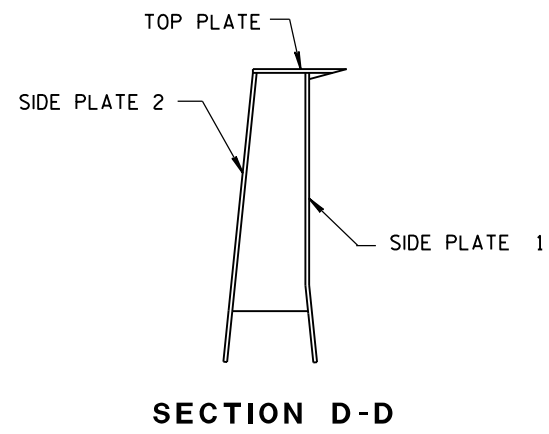
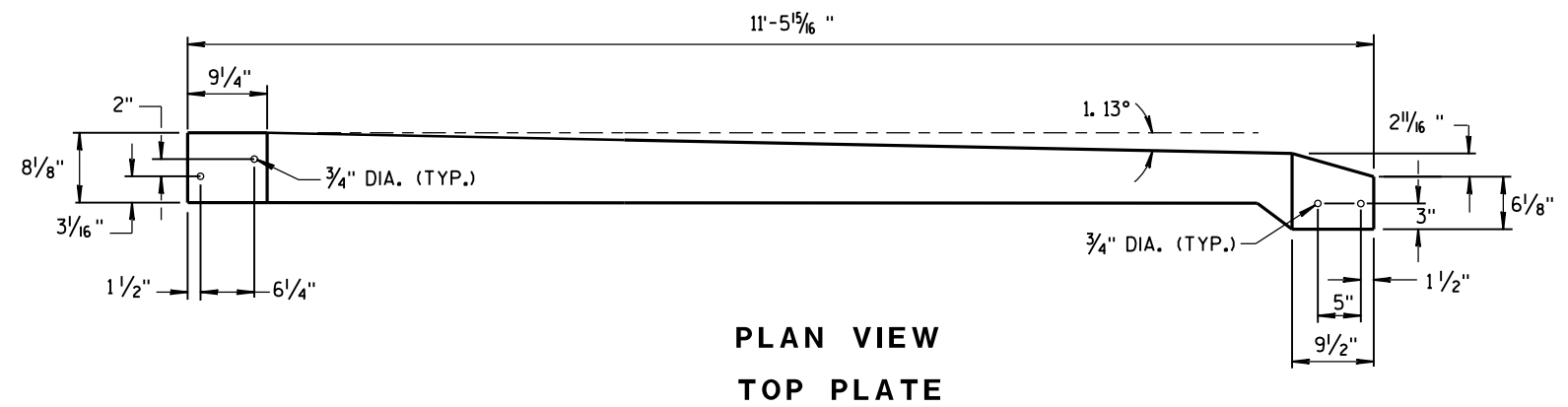
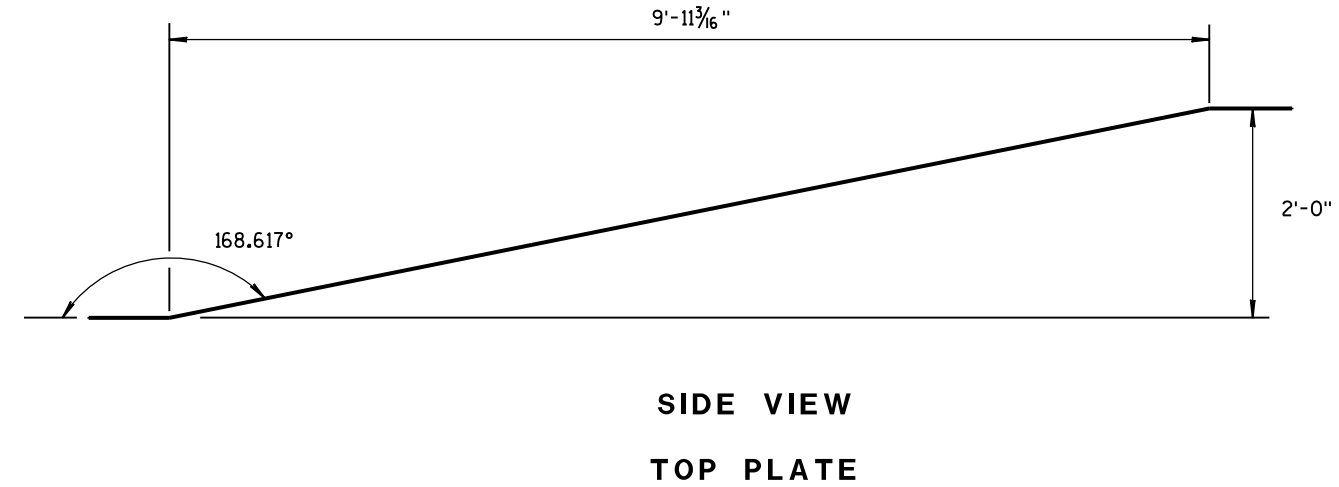
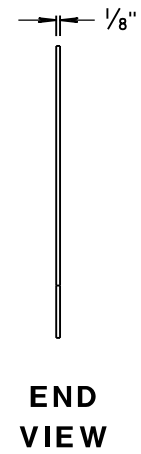
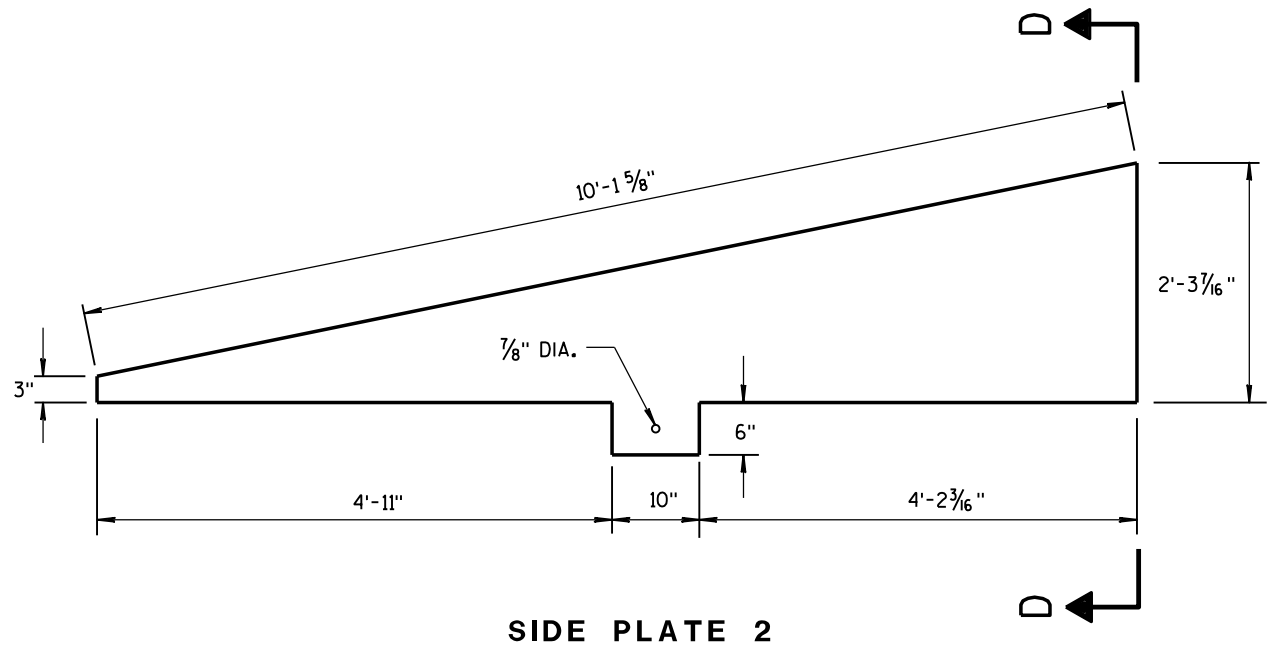
GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.



CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

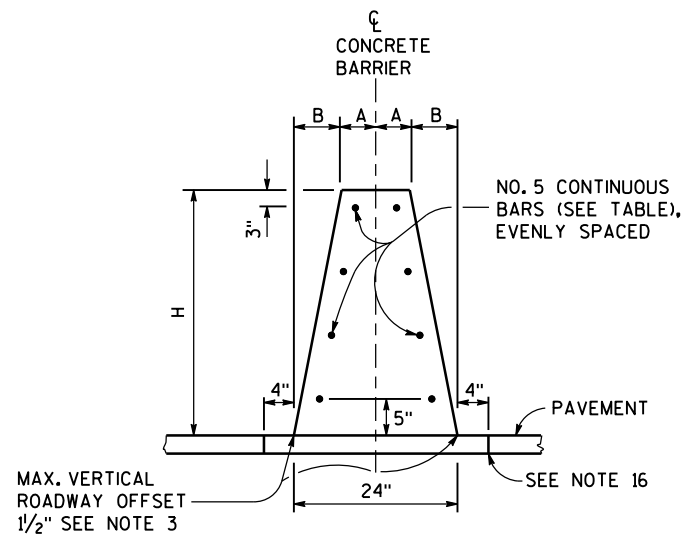
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

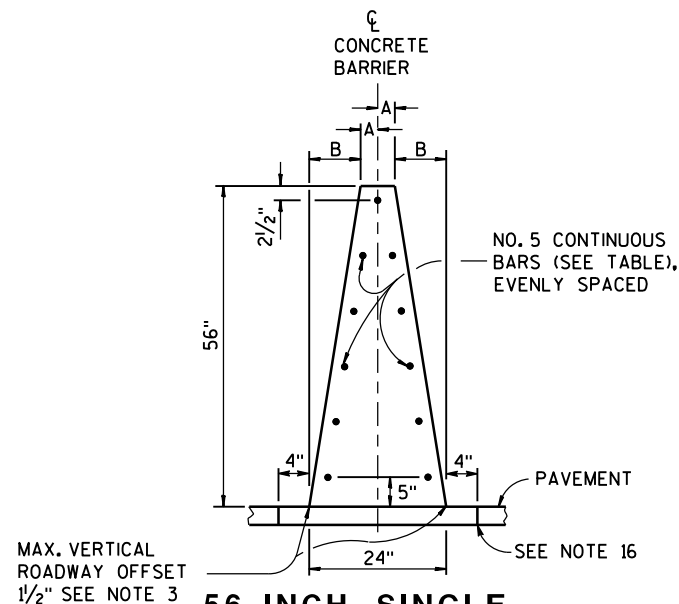


CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

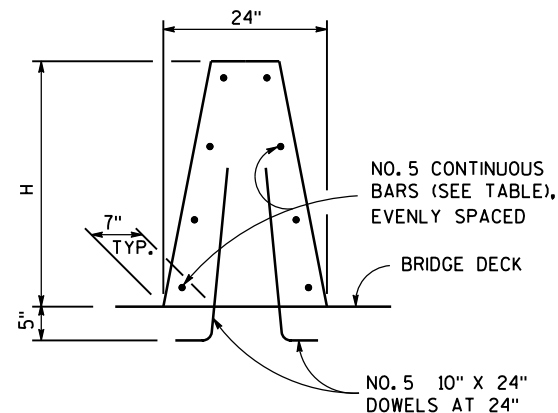
CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014 DATE	/S/ Jerry H. Zogg ROADWAY STANDARD DEVELOPMENT ENGINEER
FHWA	



**32-INCH, 36-INCH OR 42-INCH
SINGLE SLOPE CONCRETE BARRIER
(TYPE S32, TYPE S36, AND
TYPE S42)**



**56-INCH SINGLE
SLOPE CONCRETE BARRIER
(TYPE S56)**

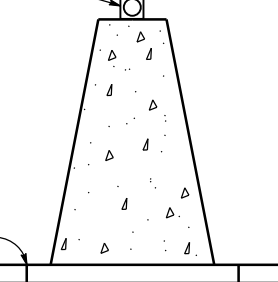


**SINGLE SLOPE
CONCRETE BARRIER
ON BRIDGE**

SEE STANDARD
DETAIL DRAWING 15A2
FOR DELINEATOR
DETAILS

NON OUTER PARAPET APPLICATION

SEE OTHER
DETAILS



DELINEATION

14. IN TYPE S32, TYPE S36, TYPE S42 AND TYPE S56 DEPTH OF FOOTING 10". IN TYPE S32A, TYPE S36A, TYPE S42A AND TYPE S56A MATCH TOTAL HEIGHT OF SINGLE SLOPE BARRIER RETAINING WALL.
15. FOR ALL BARRIER TYPES SHOWN, ANCHOR IS REQUIRED AT CONCRETE BARRIER ENDS AND AT INTERRUPTIONS IN CONCRETE BARRIER. ANCHOR MAY BE AS SHOWN ON DRAWING OR DETAILS SHOWN ON S.D.D. 14B33. ANCHORS INCIDENTAL TO CBSS.
16. CONCRETE PAD UNDER CBSS MAY BE PLACED INTEGRAL WITH BARRIER, PLACED SEPARATELY OR PLACED WITH CONCRETE SHOULDER AND SAWED FULL DEPTH. CONCRETE PAD MINIMUM DEPTH IS 6 INCHES, OR EQUAL TO THE DEPTH OF THE CONCRETE SHOULDER.

GENERAL NOTES

1. WHERE THE CONCRETE BARRIER IS ADDED TO THE FACE OF EXISTING CONCRETE STRUCTURE, MATCH EXISTING WEEP HOLES.
2. EXPANSION JOINTS IN CONCRETE BARRIER SHALL BE LOCATED AT ALL DECK, AND PRINCIPAL WALL JOINTS. EXPANSION JOINT FILLER MATERIAL SHALL BE THE SAME SIZE AS JOINT OR 1/2" MINIMUM.
3. WHERE VERTICAL ROADWAY OFFSET IS GREATER THAN 1 1/2", USE TYPE A
4. PLACE BARRIER PERPENDICULAR TO SHOULDER GRADE, UNLESS INDICATED IN PLAN.
5. EXCEPT IN ANCHORS, VERTICAL REINFORCING STIRRUP NOT REQUIRED FOR ROADWAY OFFSETS LESS THAN 1'-0".
6. FOR TYPE S32, TYPE S36, TYPE S42, AND S56 MONOLITHIC FOOTING OR DOWELED FOOTING WITH 2-#8 x 8" @ 2'-0".
7. STAGGER LAPPING OF LONGITUDINAL STEEL. MINIMUM OVERLAP OF STEEL 2 FEET. BARS AT LAPS TO BE FIRMLY TIED OR CONNECTED.
8. 4000 PSI CONCRETE AIR ENTRAINMENT PER STANDARD SPECIFICATION 501.
9. WHEN SWITCHING BETWEEN SLIP FORM AND CAST-IN-PLACE OPERATIONS, EXTEND LONGITUDINAL STEEL 3 FEET BEYOND SLIP-FORMING CUT OFF POINT. EXPOSED STEEL INTO NEXT POURS REINFORCEMENT. LAPS TO BE FIRMLY TIED.
10. USE 3/4" BEVEL OR 1" RADIUS ON ALL EXPOSED SHARP EDGES UNLESS OTHERWISE NOTED.
11. 2" CLEAR COVER TYPICAL.
12. COLD-JOINTS MAY BE USED BETWEEN ANCHOR INSTALLATIONS. WHEN A COLD JOINT IS NEEDED, 3 FEET OF LAP OF LONGITUDINAL STEEL IS REQUIRED. LAPS TO BE FIRMLY TIED.
13. IN TYPE S32, TYPE S36, TYPE S42 AND TYPE S56 NO ADDITIONAL VERTICAL STEEL NEEDED. IN TYPE S32A, TYPE S36A, TYPE S42A AND TYPE S56A REQUIRES VERTICAL STEEL. SEE OTHER DETAIL.

DELINEATOR SPACING ON HORIZONTAL CURVES

RADIUS OF CURVE	APPROXIMATE SPACING ON CURVE
50 FEET	20 FEET
115 FEET	25 FEET
180 FEET	35 FEET
250 FEET	40 FEET
300 FEET	50 FEET
400 FEET	55 FEET
500 FEET	65 FEET
600 FEET	70 FEET
700 FEET	75 FEET
800 FEET	80 FEET
900 FEET	85 FEET
1000 FEET	90 FEET

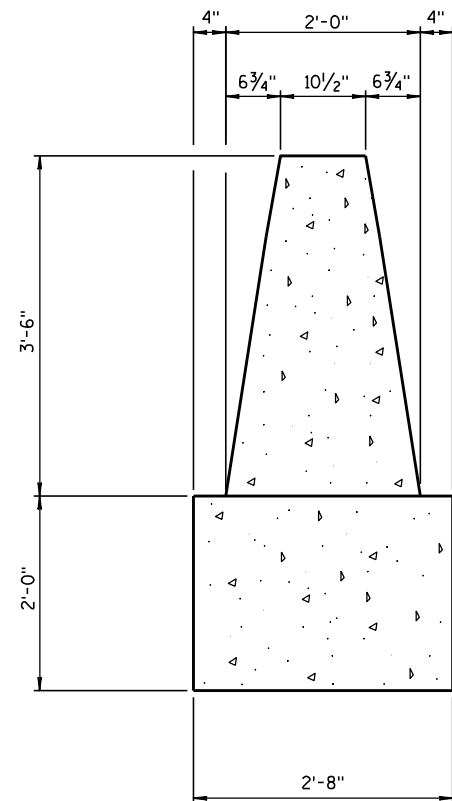
DELINEATOR SPACING ON RADIUS GREATER THAN 1000 FEET OR TANGENT SECTIONS

	LENGTH OF BARRIER	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	1 1	3
TWO WAY TRAFFIC	< 200' > 200'	25' C-C 50' C-C	1 1	6
TWO WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	2 2	3

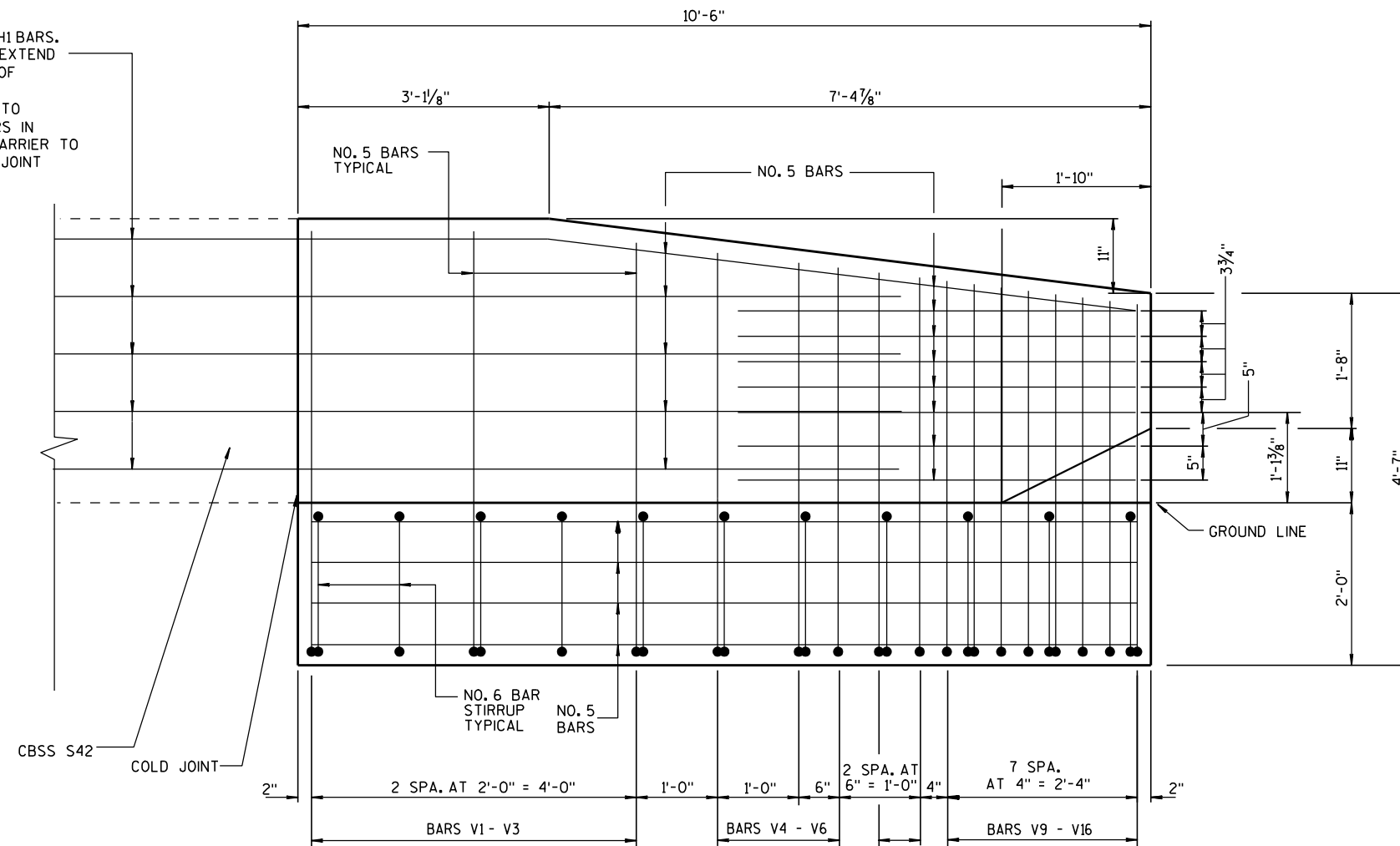
CONCRETE BARRIER SINGLE SLOPE (CBSS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

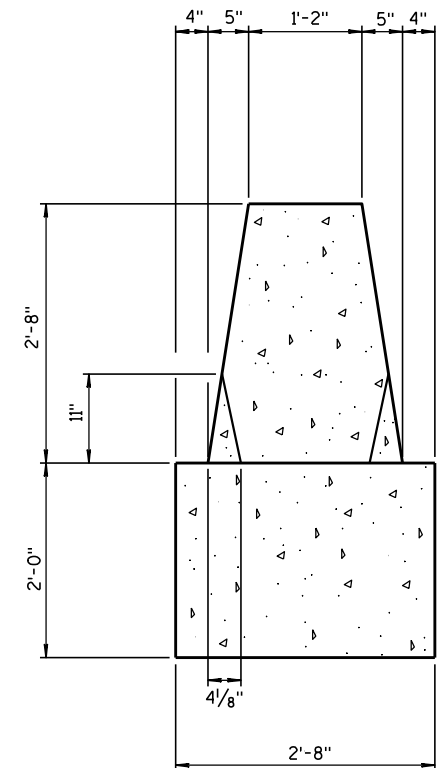
SECTION A-A



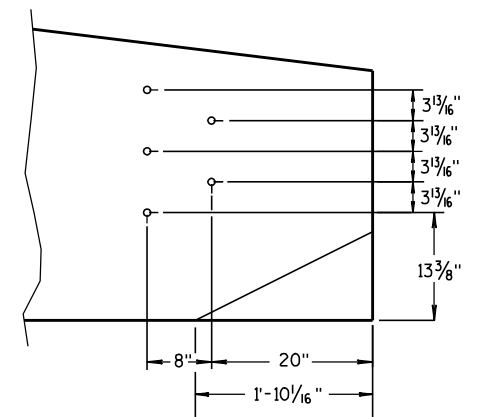
EVENLY SPACE H1 BARS.
NO. 5 BARS TO EXTEND
3' BEYOND END OF
TRANSITION.
TIE NO. 5 BARS TO
HORIZONTAL BARS IN
SINGLE SLOPE BARRIER TO
TO FORM COLD JOINT

SEE SECTIONS ① THRU ⑩
ELEVATION VIEW

SECTION B-B



PVC PIPE LOCATIONS



GENERAL NOTES

CONSTRUCT PER STANDARD SPECIFICATION 603.

SPLICES OF LONGITUDINAL BARS TO BE 2' LONG AND FIRMLY TIED AND FASTENED TOGETHER UNLESS NOTED OTHERWISE.

4000 PSI CONCRETE AIR ENTRAINMENT PER STANDARD SPECIFICATIONS SECTION 501.

USE 3/4" BEVEL OR 1" RADIUS ON ALL EXPOSED SHARP EDGES UNLESS NOTED OTHERWISE.

THREE BEAM ANCHOR INCIDENTAL TO CONCRETE BARRIER ITEM.

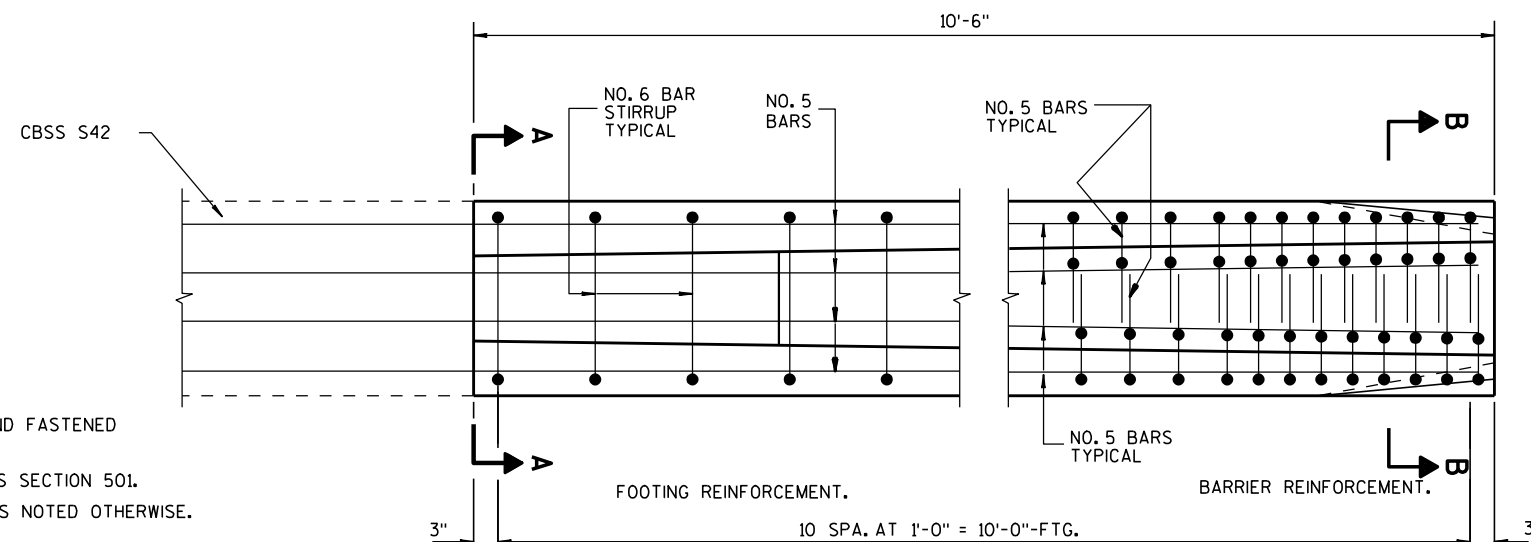
INSTALL SCHEDULE 40 PVC PIPE 1" DIAMETER AT LOCATIONS INDICATED.

EXTEND PVC PIPE COMPLETELY THROUGH BARRIER.

CUT ENDS OF PVC PIPE FLUSH WITH FINISHED FACE OF BARRIER.

THE NUMBER IN BAR DESIGNATION REPRESENTS THE BARS LOCATION.

2" CLEAR COVER TYPICAL.



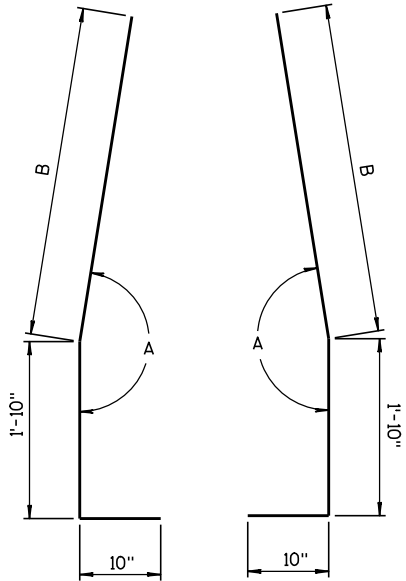
PLAN VIEW

CONCRETE BARRIER
SINGLE SLOPE 42"
THREE BEAM ANCHOR

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BAR CHART
SECTIONS V1 - V11

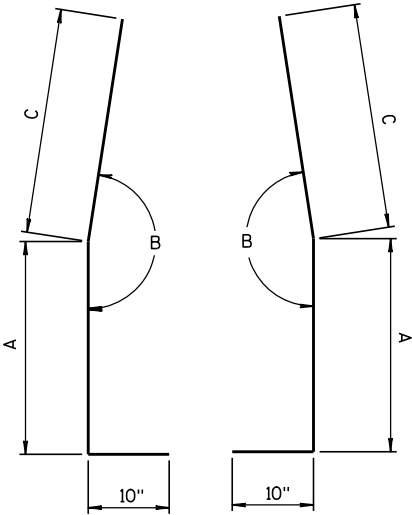
BAR	A	B
V1	170°-50'	3'-4½"
V2	171°-20'	3'-4½"
V3	171°-30'	3'-2½"
V4	171°-25'	3'-1½"
V5	171°-15'	3'-0"
V6	171°-15'	2'-11"
V7	171°-20'	2'-10½"
V8	171°-10'	2'-9½"
V9	171°-10'	2'-9"
V10	171°-05'	2'-8½"
V11	171°-10'	2'-8"



BAR BENDING DETAIL
FOR BARS V1 - V11

BAR CHART
SECTIONS V12 - V13

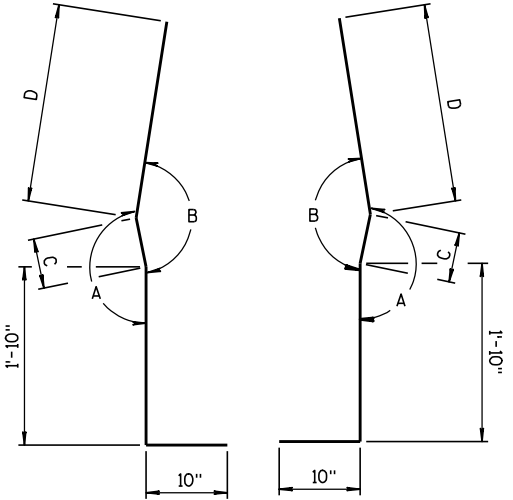
BAR	A	B	C
V12	2'-2"	171°-15'	2'-3½"
V13	2'-7"	171°-05'	1'-10"



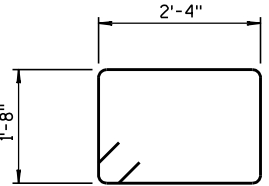
BAR BENDING DETAIL
FOR BARS V12 - V13

BAR CHART
SECTIONS V14 - V16

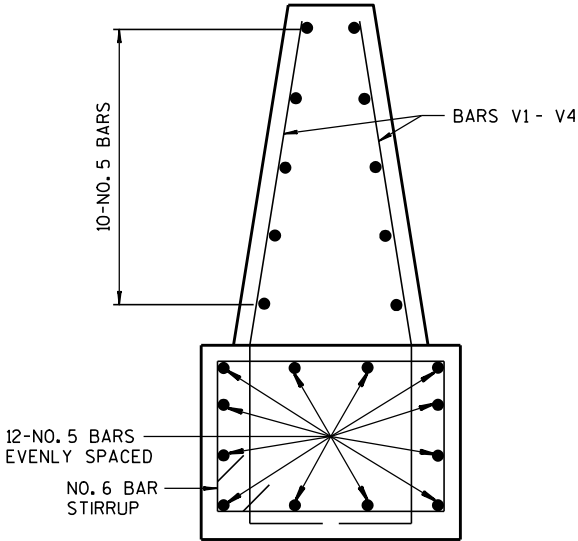
BAR	A	B	C	D
V14	168°-15'	159°-15'	6"	2'-0"
V15	169°-20'	161°-00'	8"	1'-10"
V16	168°-40'	160°-10'	10"	1'-8"



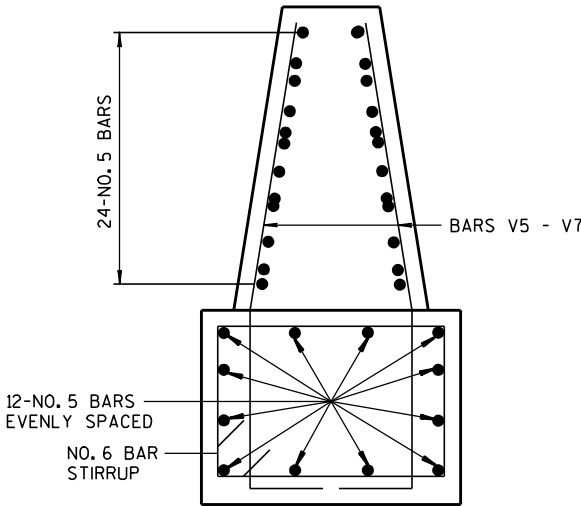
BAR BENDING DETAIL
FOR BARS V14 - V16



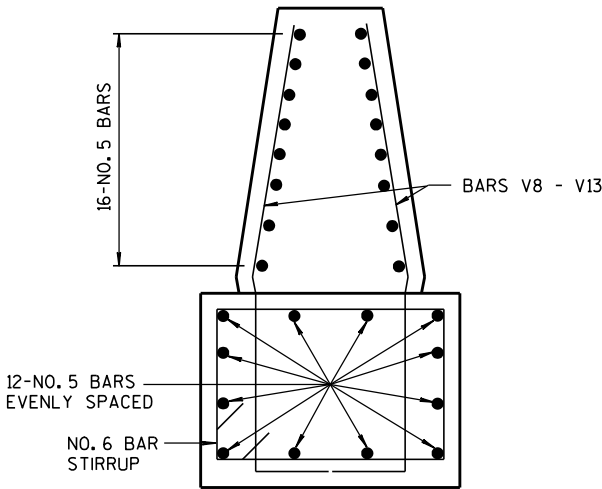
STIRRUP BAR
BENDING DETAIL



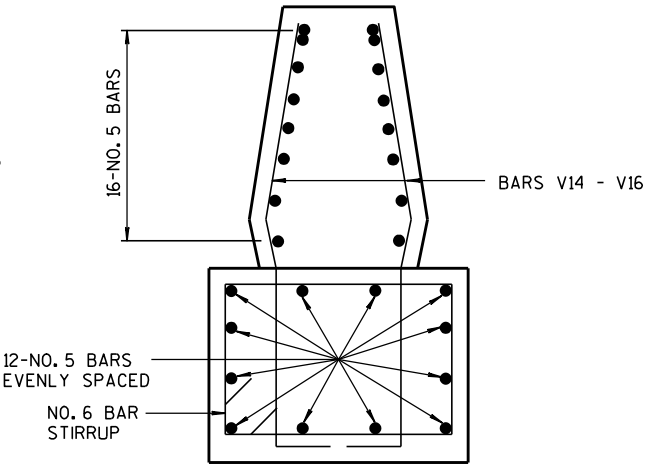
BAR DETAIL
SECTIONS V1 - V4



BAR DETAIL
SECTIONS V5 - V7



BAR DETAIL
SECTIONS V8 - V13

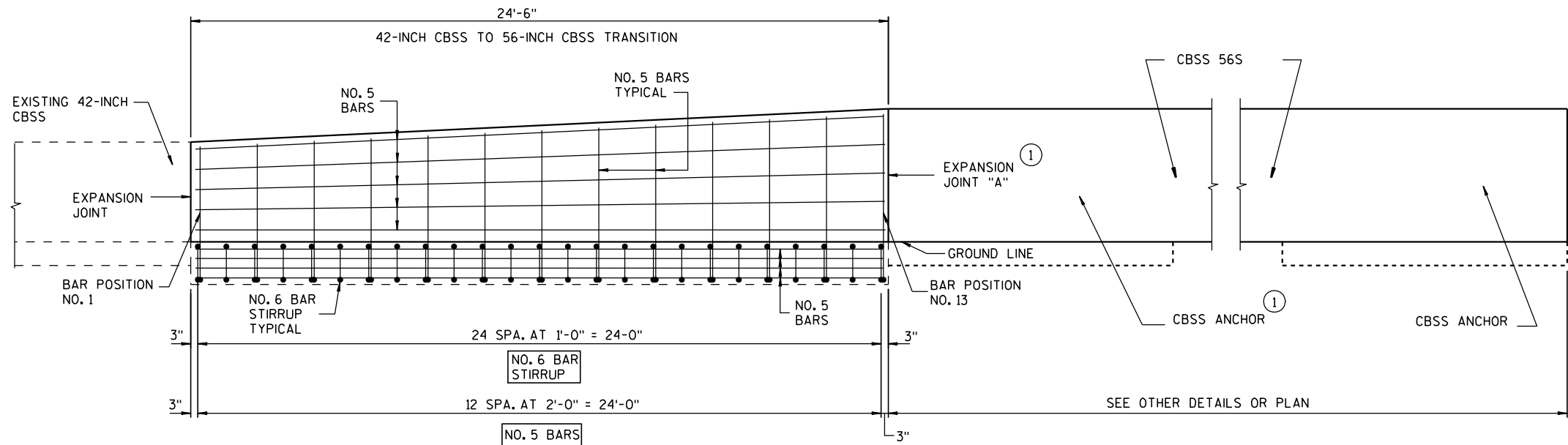


BAR DETAIL
SECTIONS V14 - V16

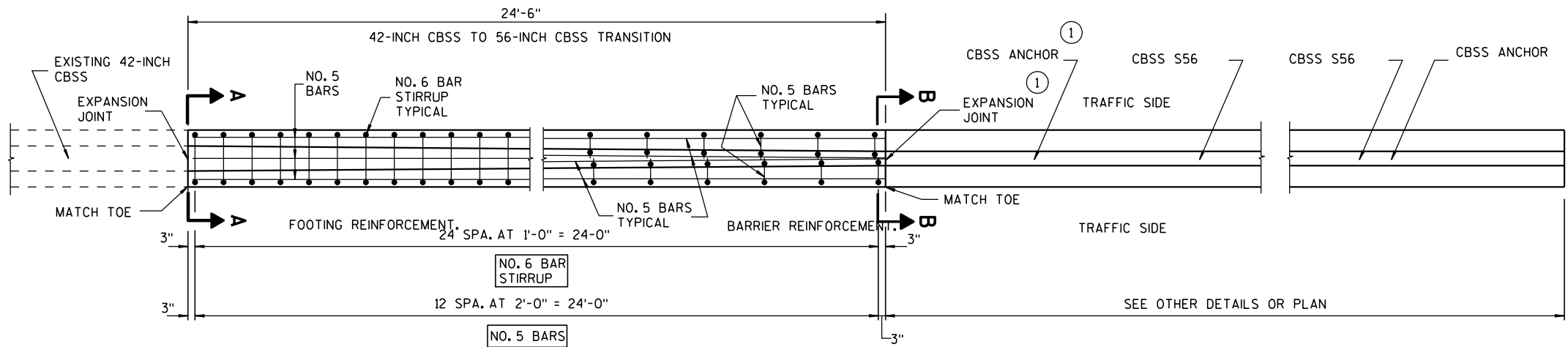
CONCRETE BARRIER
SINGLE SLOPE 42"
THREE BEAM ANCHOR

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

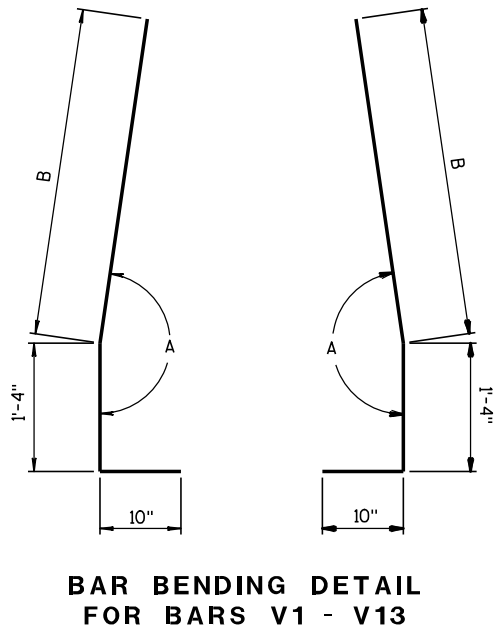
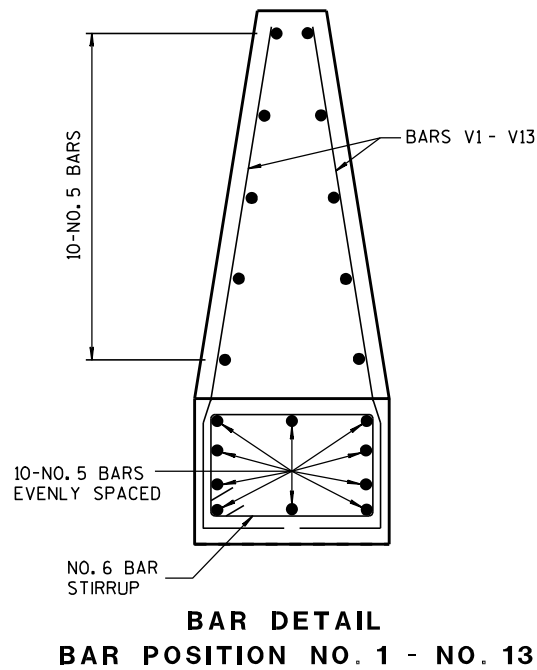
APPROVED
6-3-2010
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



ELEVATION VIEW



PLAN VIEW



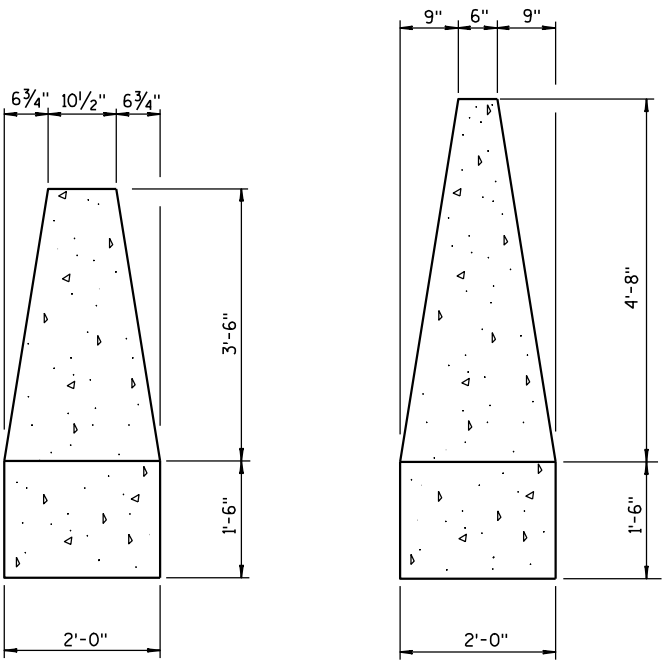
BAR CHART SECTIONS V1 - V13

BAR	A	B
V1	170°-50'	3'-4 1/2"
V2	170°-50'	3'-6"
V3	170°-55'	3'-7"
V4	171°	3'-8"
V5	170°-55'	3'-9 1/2"
V6	170°-50'	3'-10 1/2"
V7	170°-50'	3'-11 1/2"

BAR	A	B
V8	170°-55'	4'-0 1/2"
V9	170°-50'	4'-2"
V10	170°-50'	4'-3"
V11	170°-50'	4'-4 1/2"
V12	170°-55'	4'-5 1/2"
V13	170°-50'	4'-6 1/2"

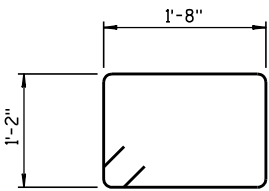
GENERAL NOTES

- CONSTRUCT PER STANDARD SPECIFICATION 603.
- SPLICES OF LONGITUDINAL BARS TO BE 2' LONG AND FIRMLY TIED AND FASTENED TOGETHER UNLESS NOTED OTHERWISE.
- 4000 PSICONCRETE AIR ENTRAINMENT PER STANDARD SPECIFICATIONS 501.
- USE 3/4" BEVEL OR 1" RADIUS ON ALL EXPOSED SHARP EDGES UNLESS NOTED OTHERWISE.
- THE NUMBER IN BAR DESIGNATION REPRESENTS THE BARS LOCATION.
- 2" CLEAR COVER TYPICAL.
- ① EXPANSION JOINT "A" MAY BE REPLACED WITH A COLD-JOINT PROVIDED THAT 3 FEET OF LAP OF LONGITUDINAL STEEL IS PROVIDED. IF COLD-JOINT IS USED ANCHOR NOT REQUIRED.



SECTION A-A

SECTION B-B



STIRRUP BAR BENDING DETAIL

42-INCH SINGLE SLOPE CONCRETE BARRIER TO 56-INCH SINGLE SLOPE CONCRETE BARRIER HEIGHT TRANSITION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6-3-2010 DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT ENGINEER

FHWA

6

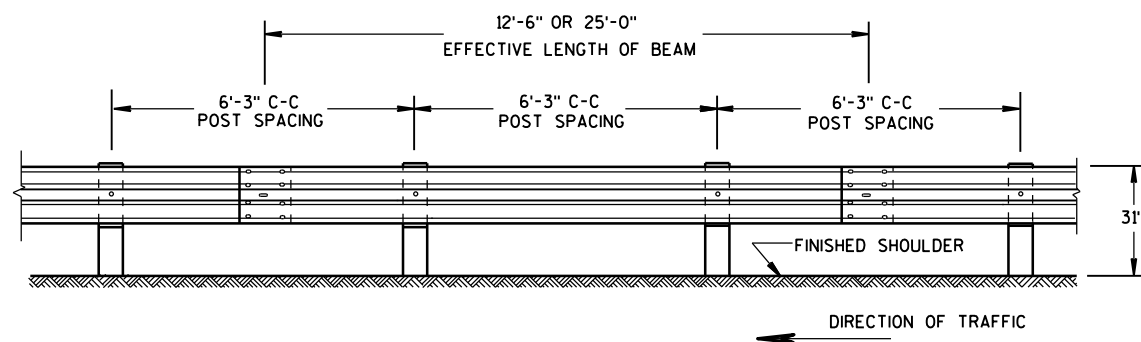
- S.D.D. 14 B 42-3a**



S.D.D. 14 B 42-3a

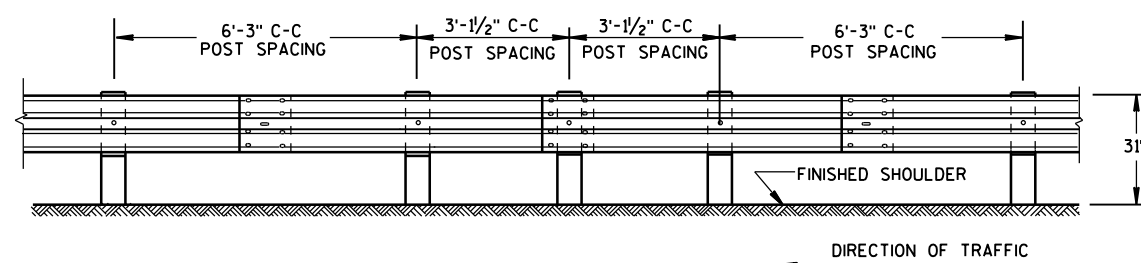


S.D.D. 14 B 42-3a



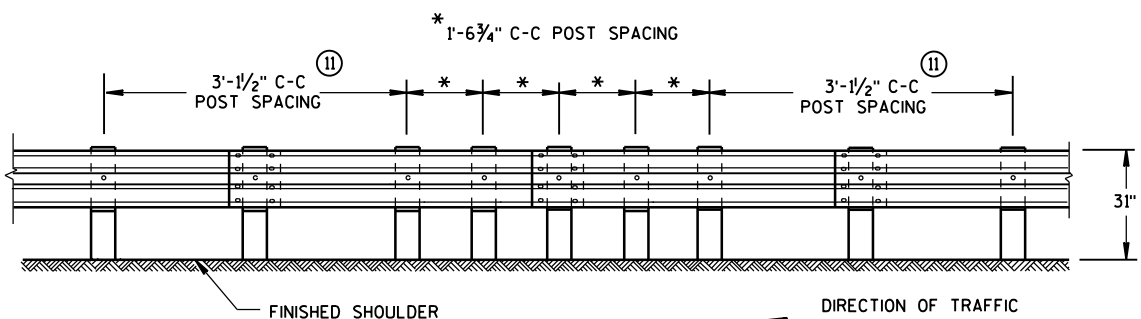
FRONT VIEW

POST SPACING STANDARD INSTALLATION



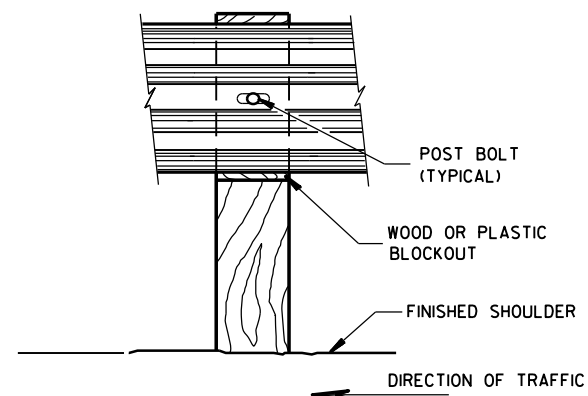
FRONT VIEW

HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)

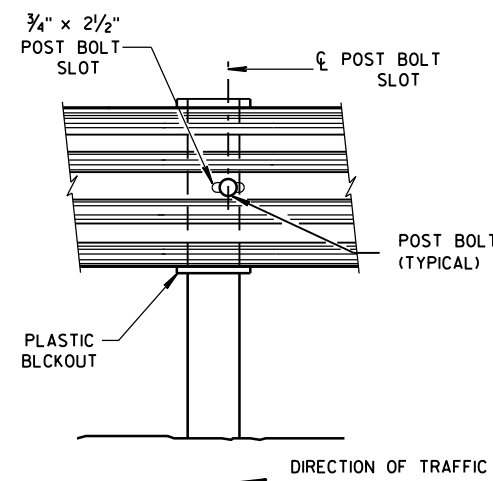


FRONT VIEW

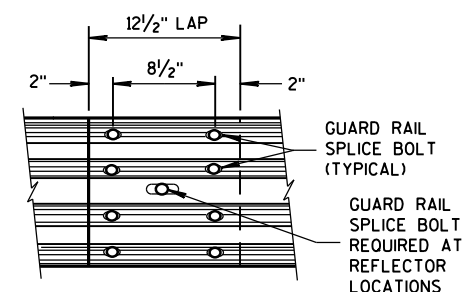
QUARTER POST SPACING (QS)



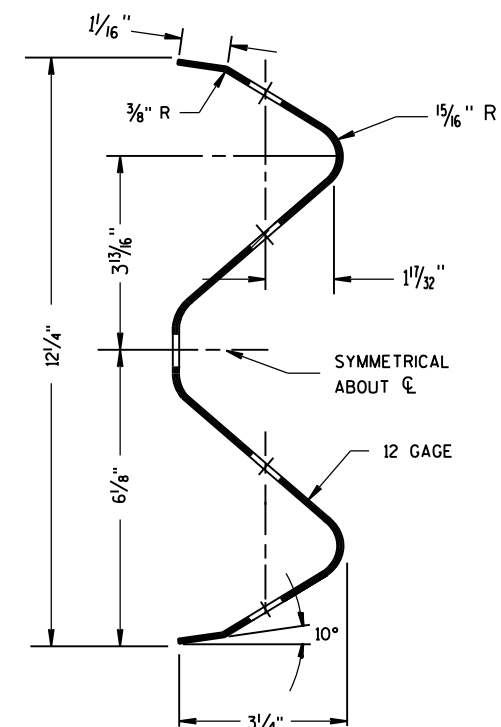
FRONT VIEW AT WOOD POST



FRONT VIEW AT STEEL POST



FRONT VIEW
MID-SPAN BEAM SPLICE

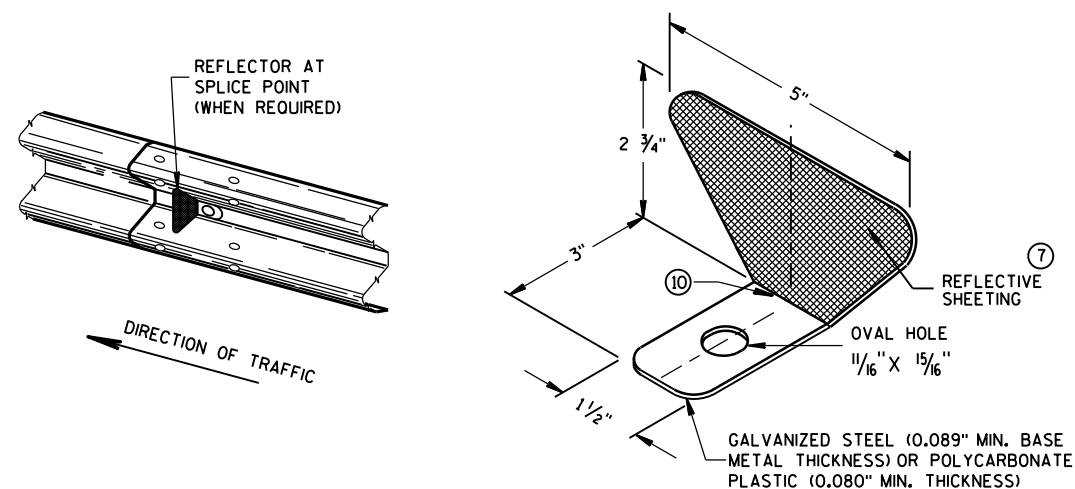


SECTION THRU W-BEAM RAIL

REFLECTOR SPACING ^⑧				
	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTOR
ONE WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	1 1	3
TWO WAY TRAFFIC	< 200' > 200'	25' C-C 50' C-C	1 ^⑨ 1	6
TWO WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	2 2 ^⑩	3

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



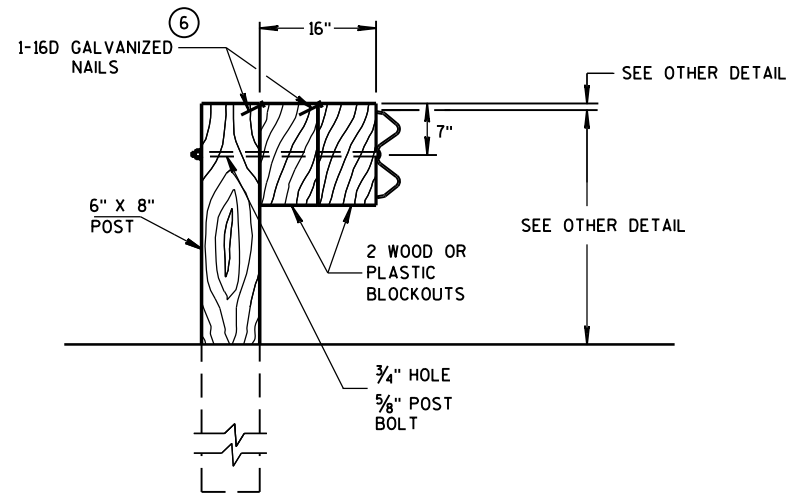
ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

GENERAL NOTES

- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ⑩ PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
- ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

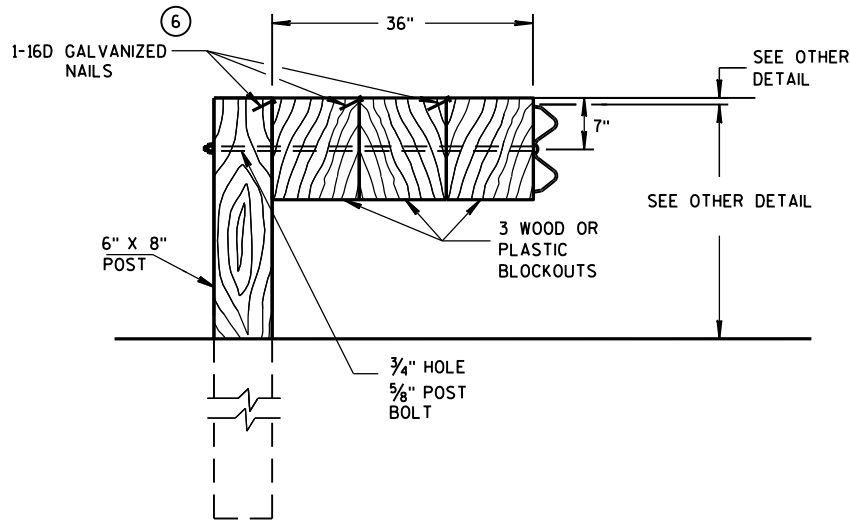
POST BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 5/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



DETAIL FOR 16" BLOCKOUT DEPTH

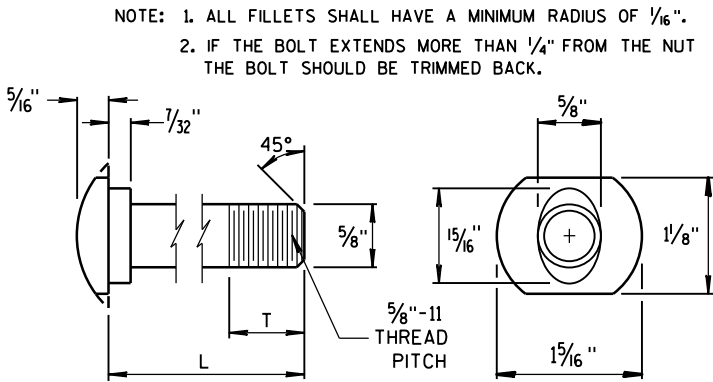
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



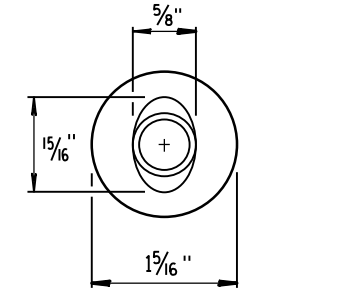
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

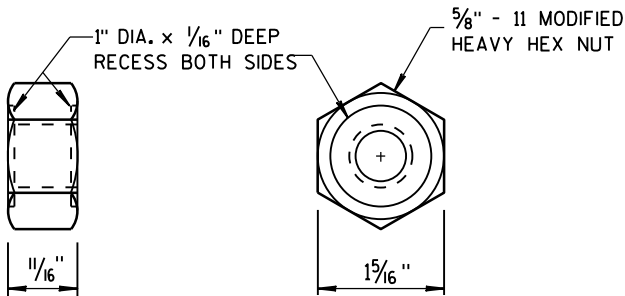
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



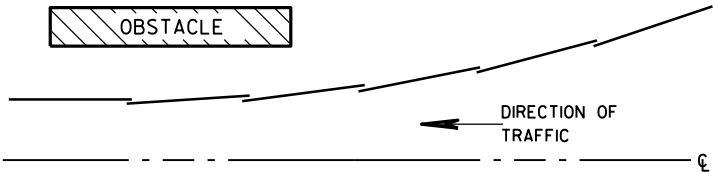
POST BOLT TABLE



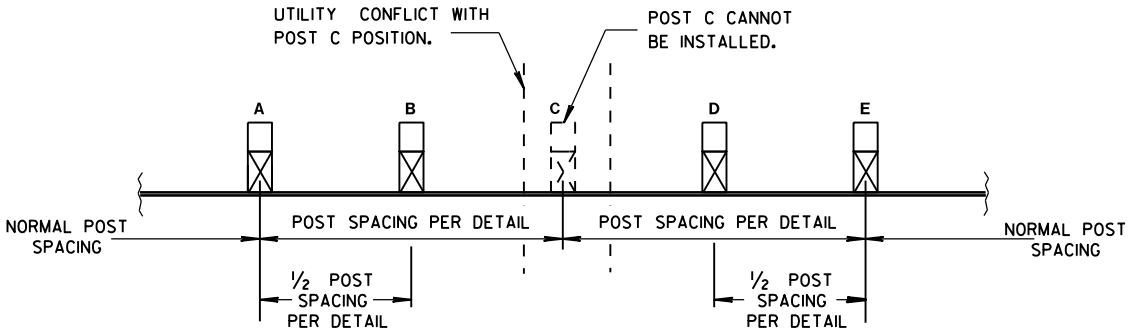
ALTERNATE BOLT HEAD



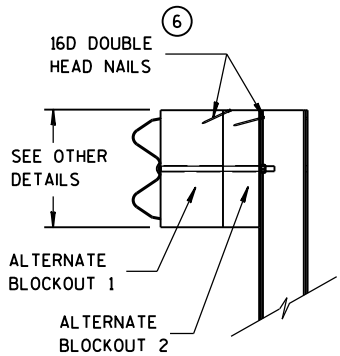
POST BOLT AND RECESS NUT



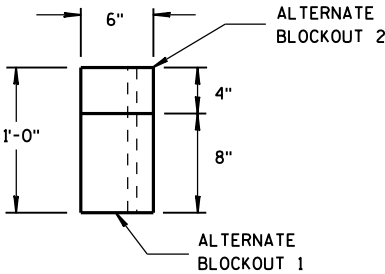
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2014
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

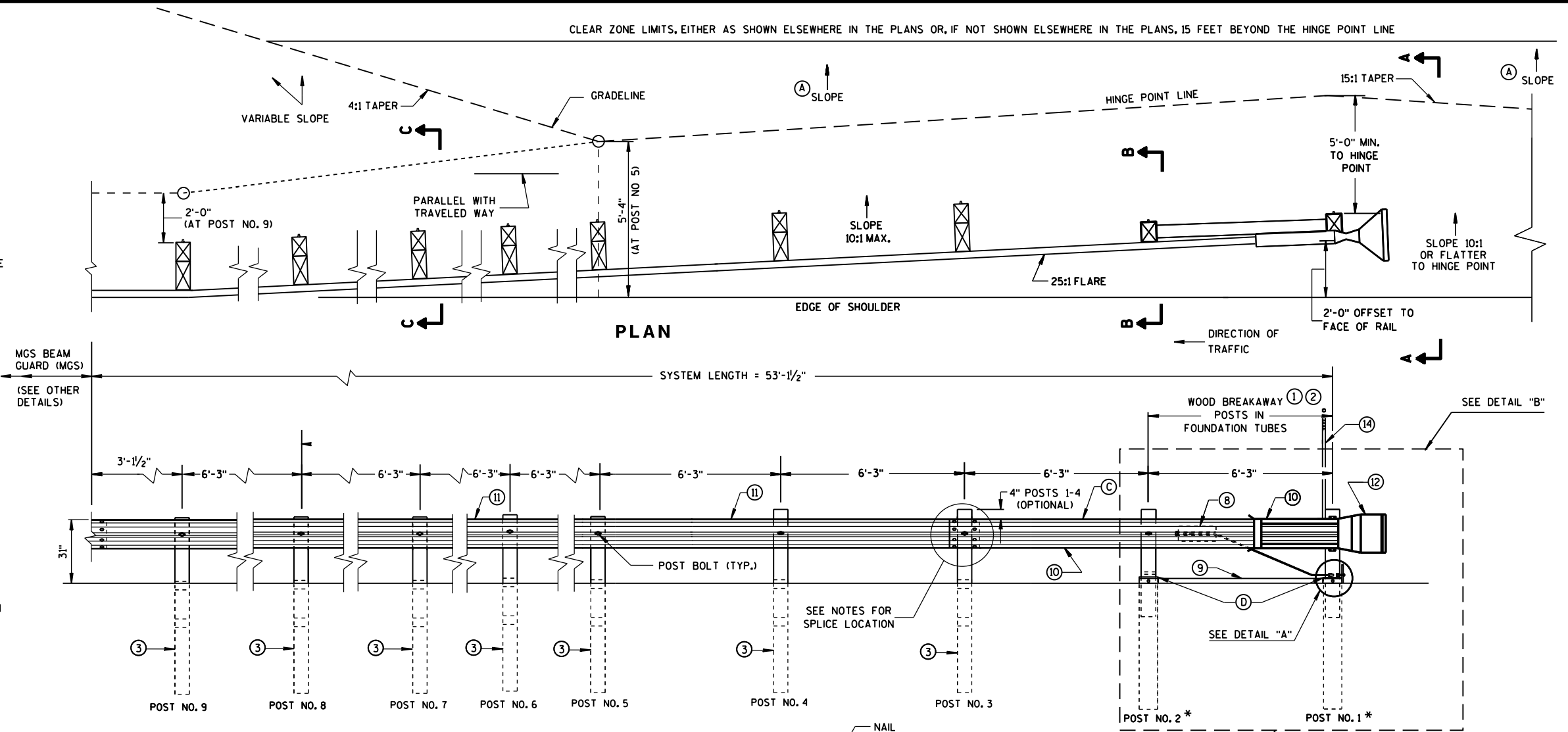
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

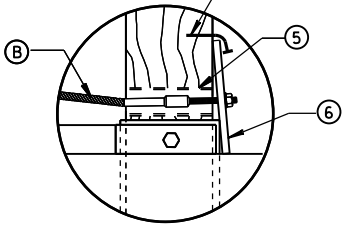
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

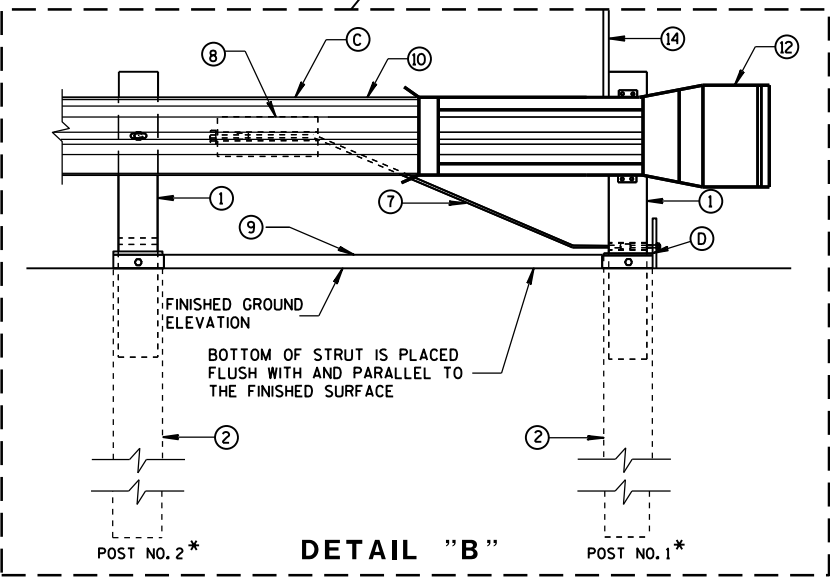
THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.



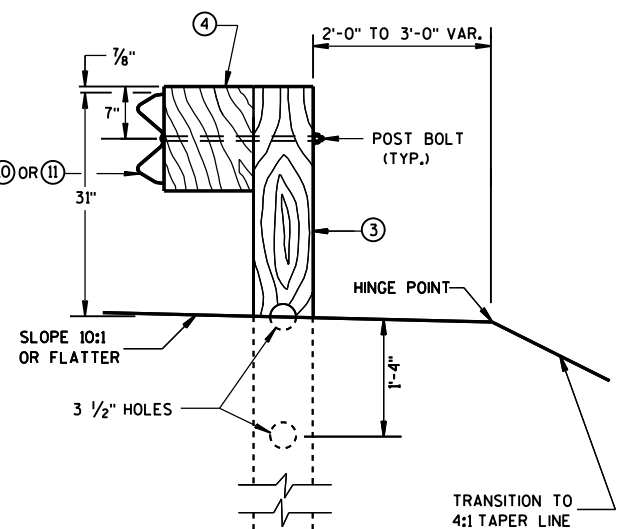
ELEVATION



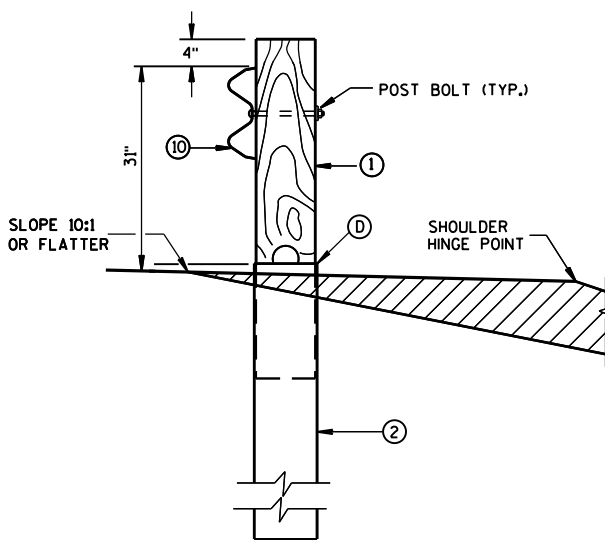
DETAIL "A"



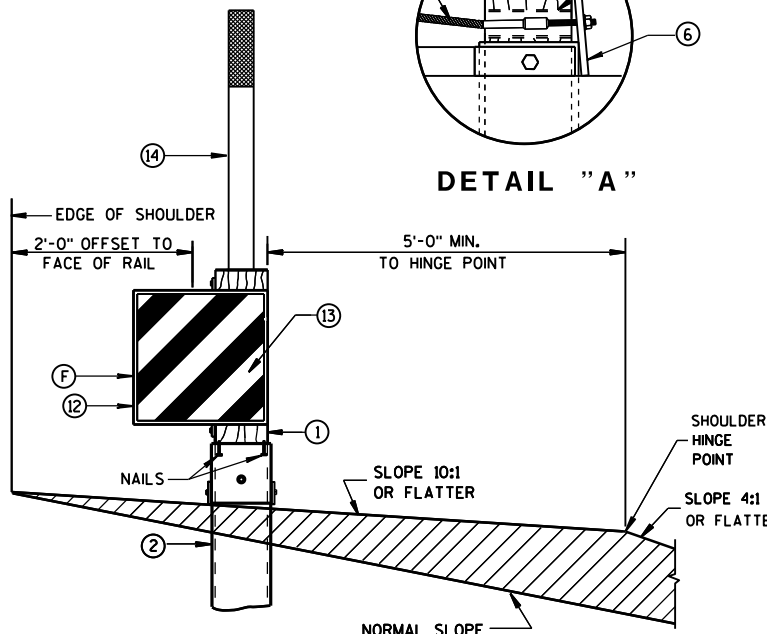
DETAIL "B"



SECTION C-C
TYPICAL AT POST NOS. 3-9



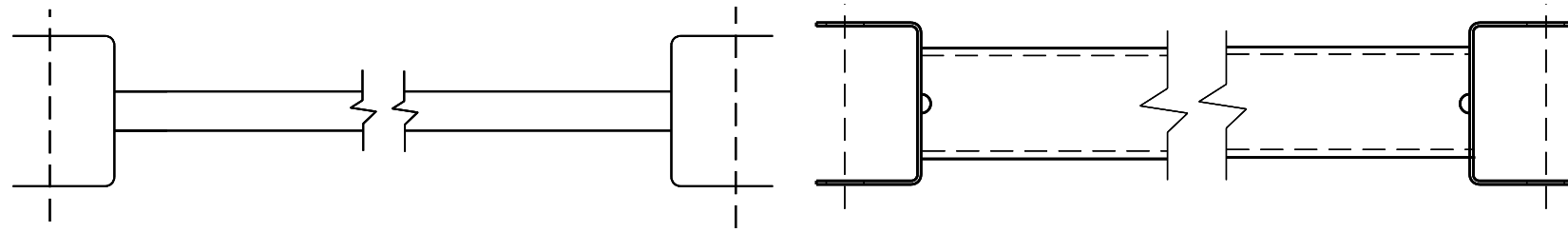
SECTION B-B
TYPICAL AT POST NO. 2*



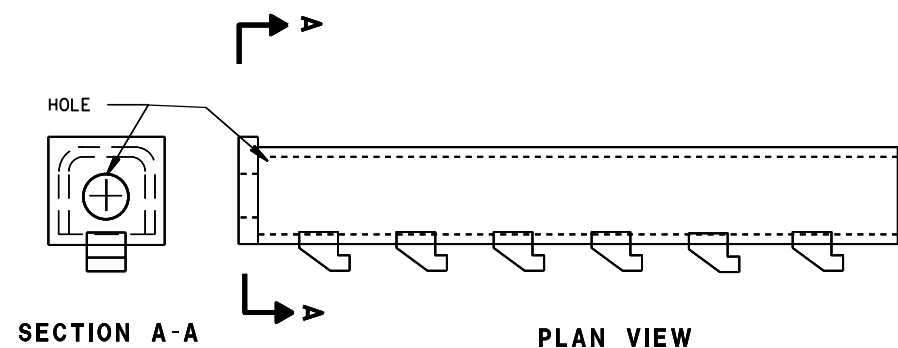
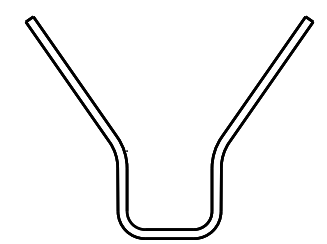
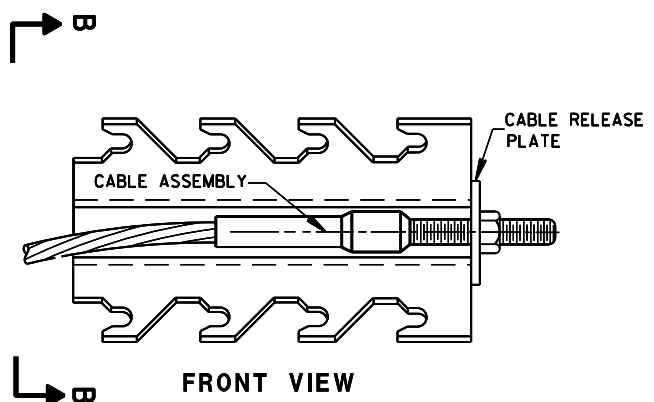
SECTION A-A
TYPICAL AT POST NO. 1*

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



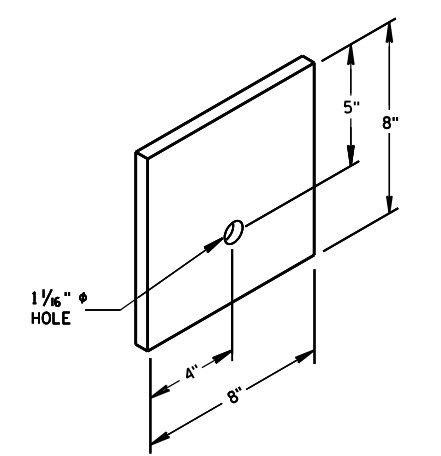
9 H
GENERIC GROUND STRUT



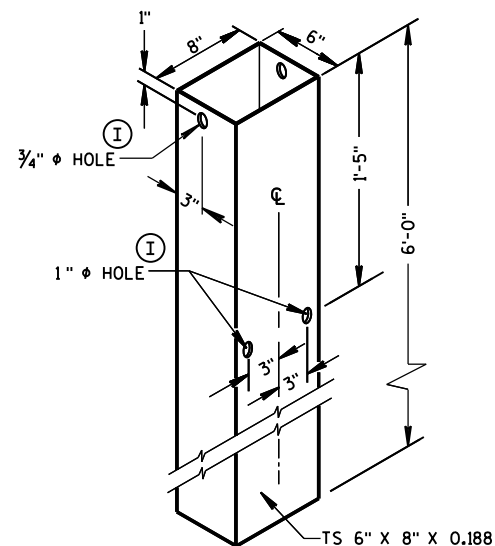
8 H
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

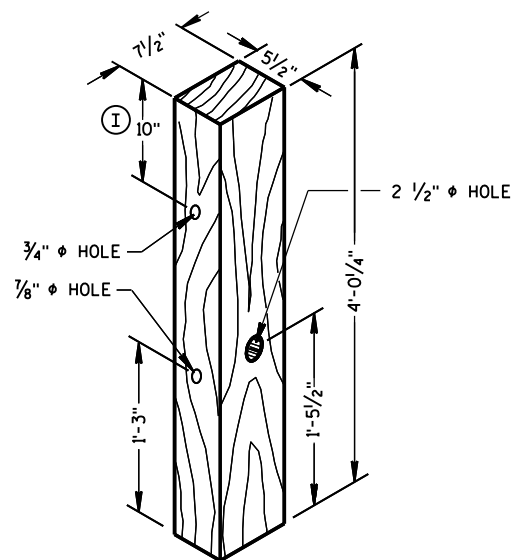
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



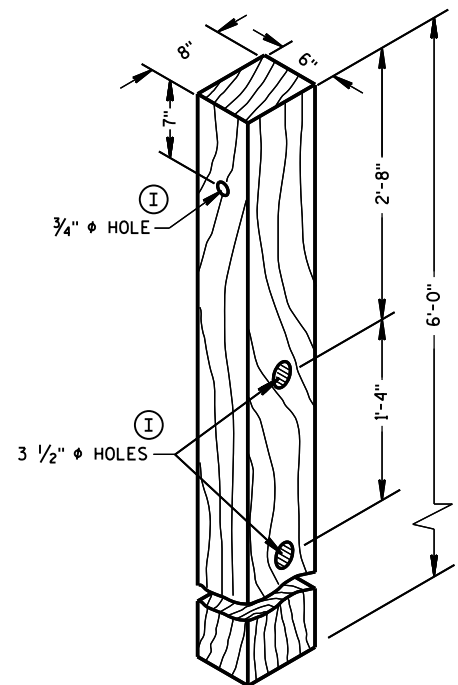
6
BEARING PLATE



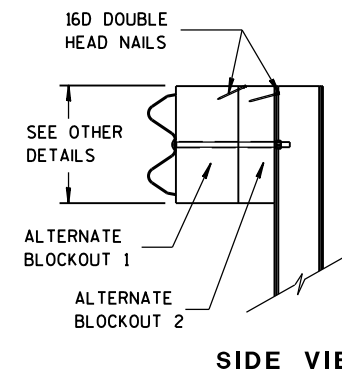
FOUNDATION TUBE ②



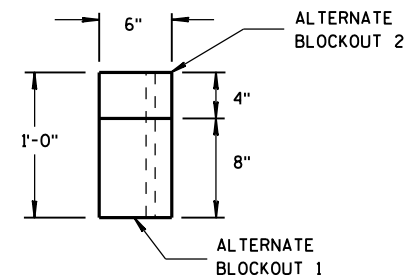
POSTS NUMBER 1 AND 2
WOOD BREAKAWAY POST ①



POSTS NUMBER 3-9
WOOD CRT POST ③

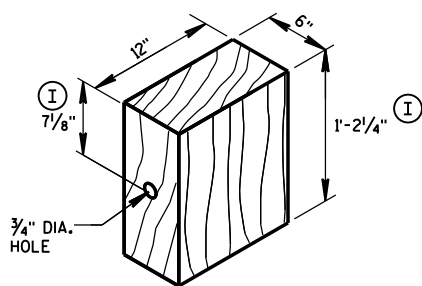


SIDE VIEW



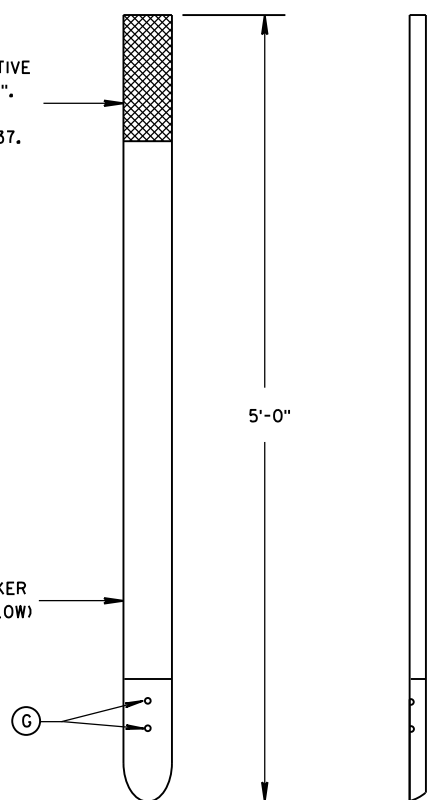
TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL



WOOD BLOCKOUT ④
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

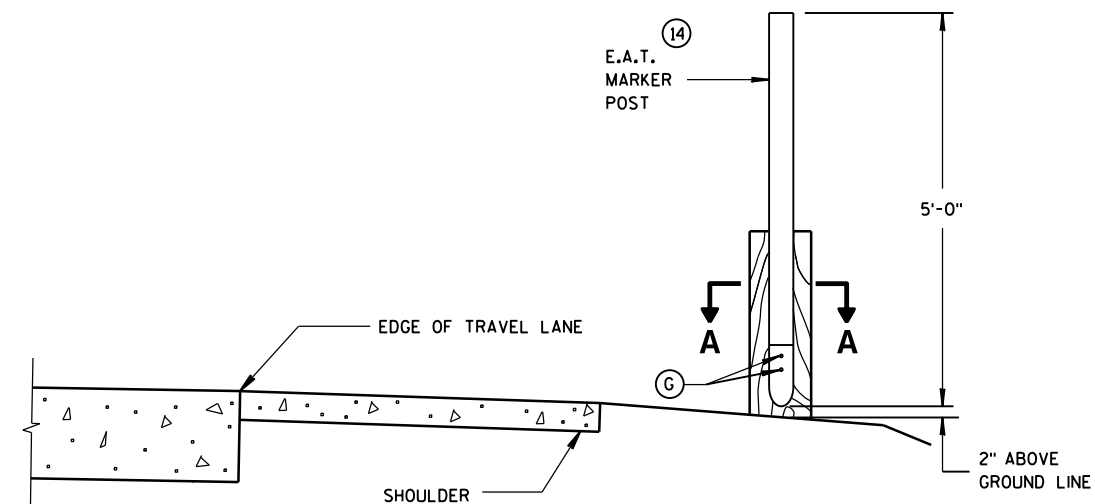
TYPE H
YELLOW REFLECTIVE
SHEETING 3" X 9".
SEE STANDARD
SPECIFICATION 637.



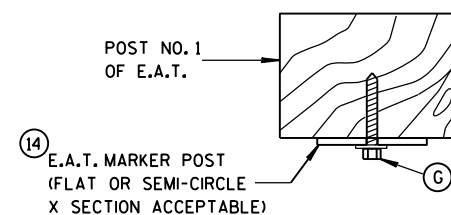
FRONT VIEW

SIDE VIEW

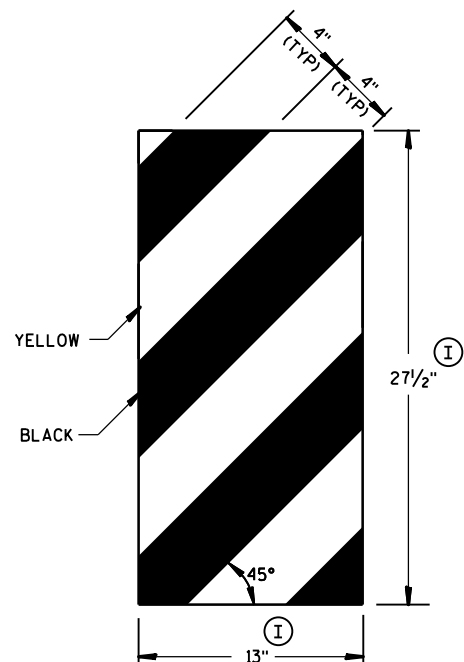
E.A.T. MARKER POST ⑭



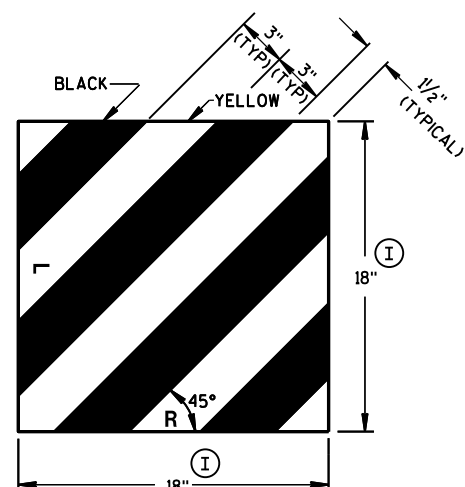
TYPICAL INSTALLATION OF E.A.T.
MARKER POST BACKSIDE OF POST NO. 1
(E.A.T. AND RAIL REMOVED FOR CLARITY)



SECTION A-A



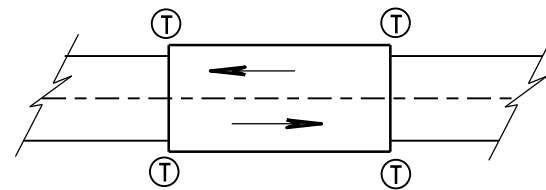
GENERIC REFLECTIVE SHEETING ⑬ ①



MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

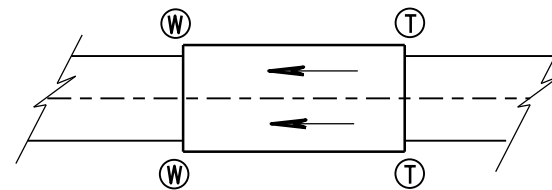
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2014 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

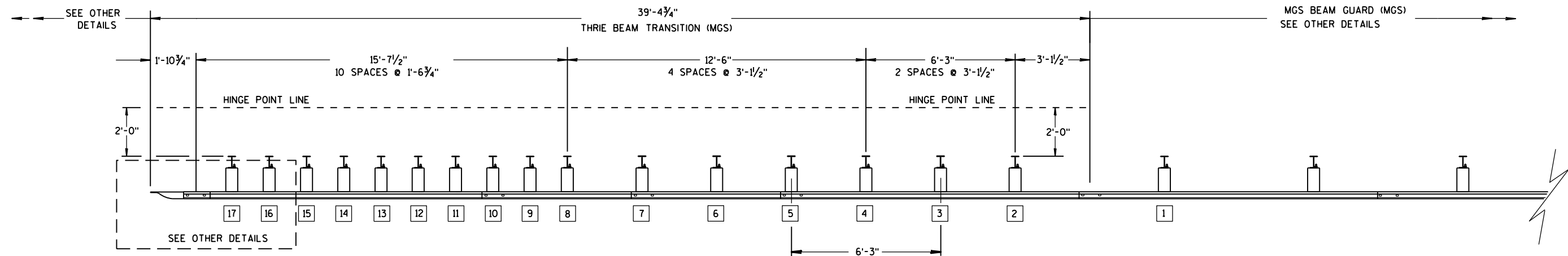
TRANSITION USES STEEL POSTS ONLY.

SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

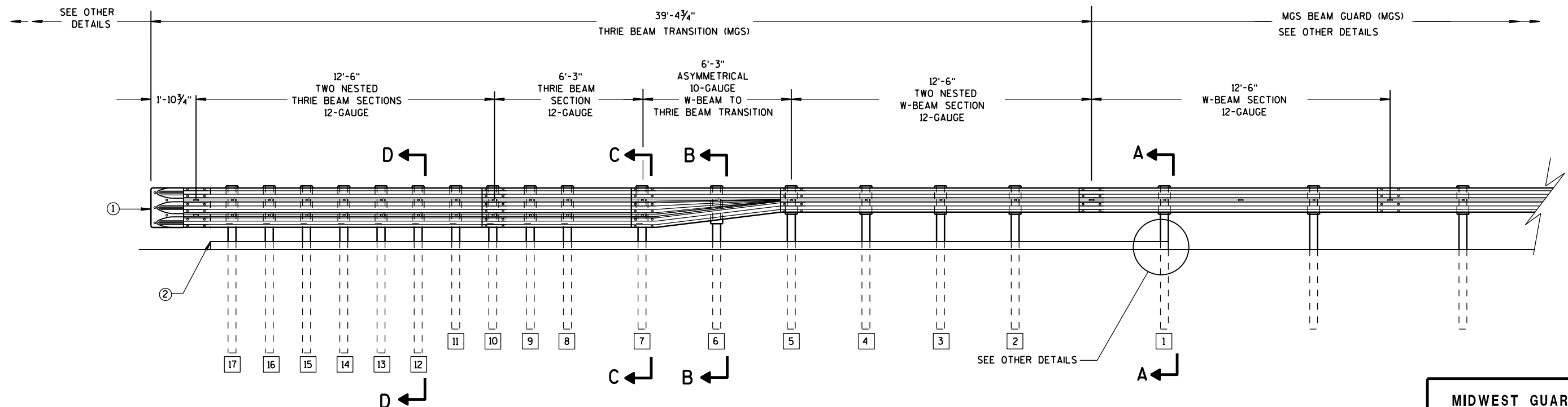
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

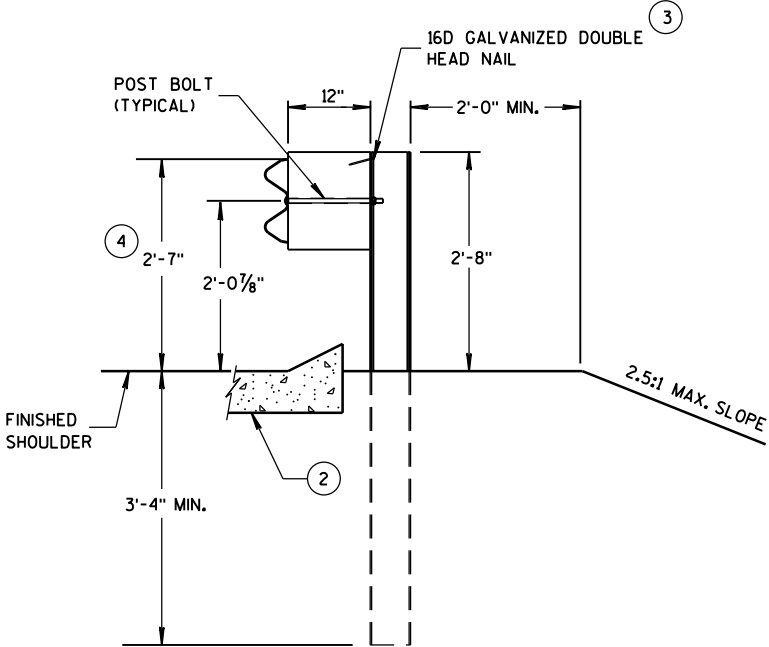
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

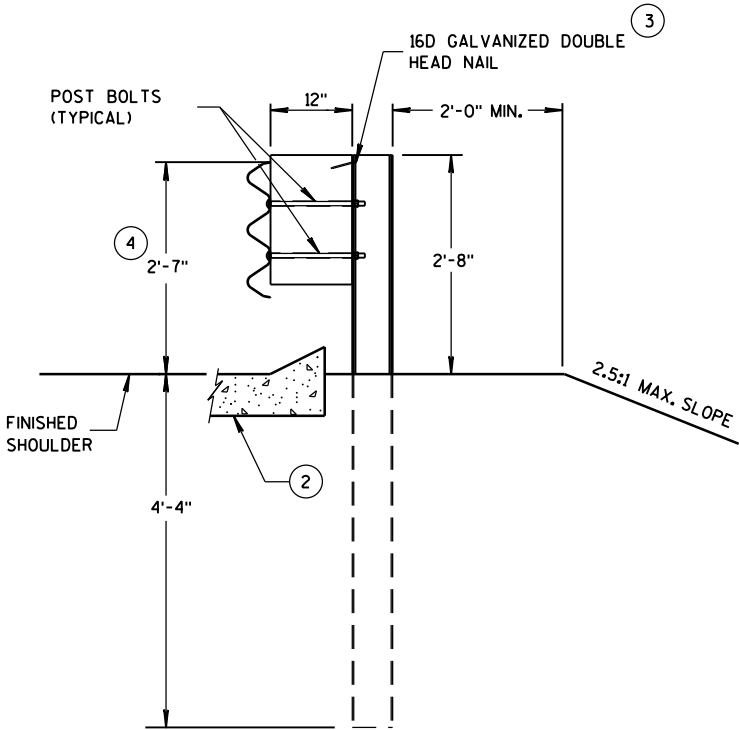
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

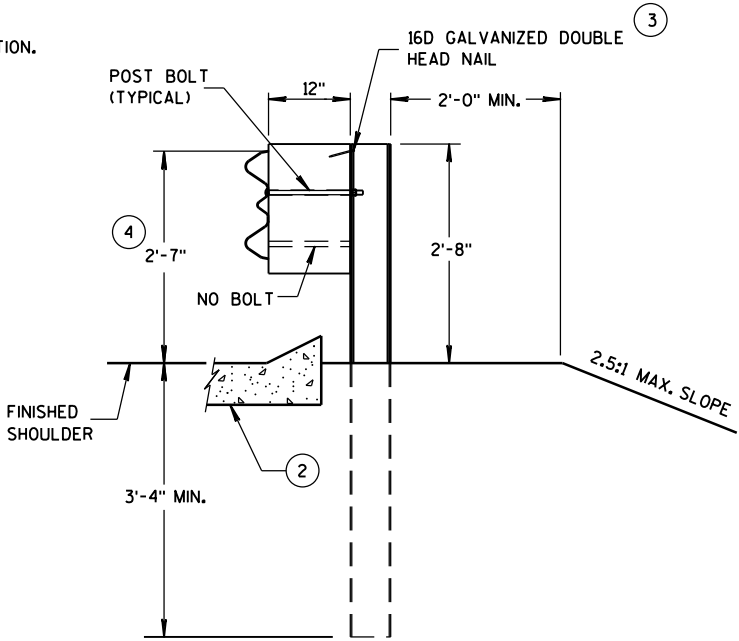
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



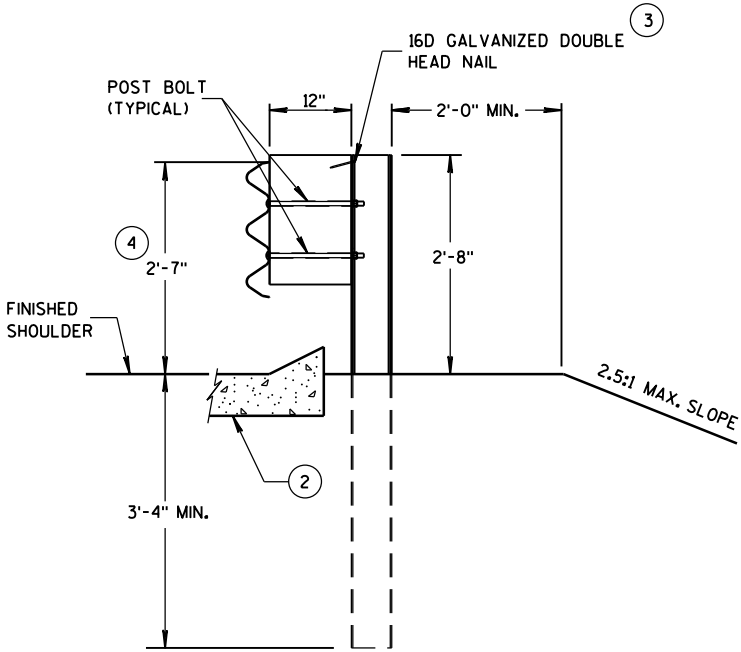
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

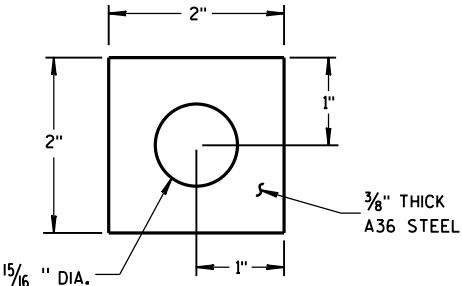
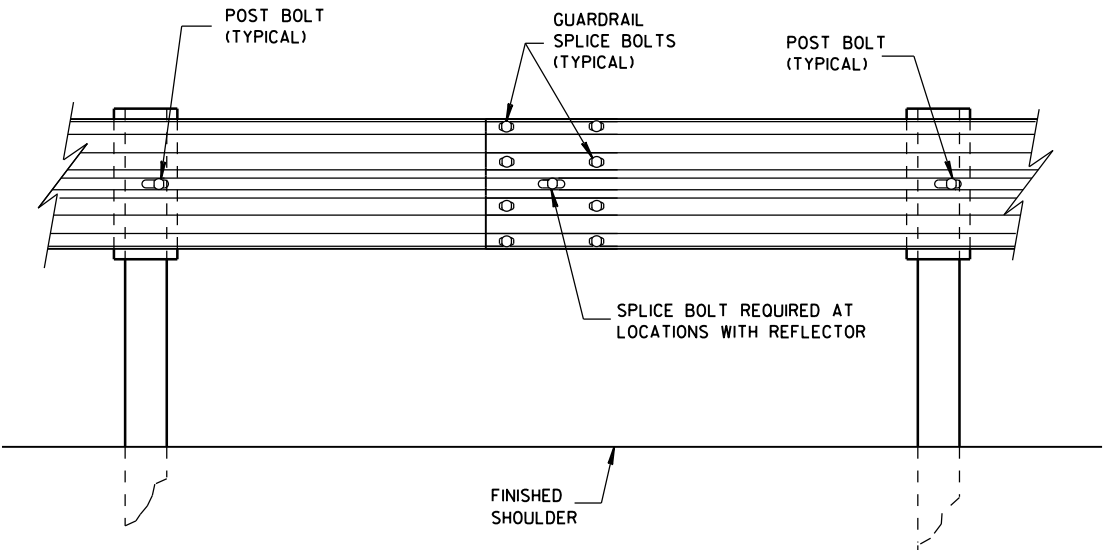
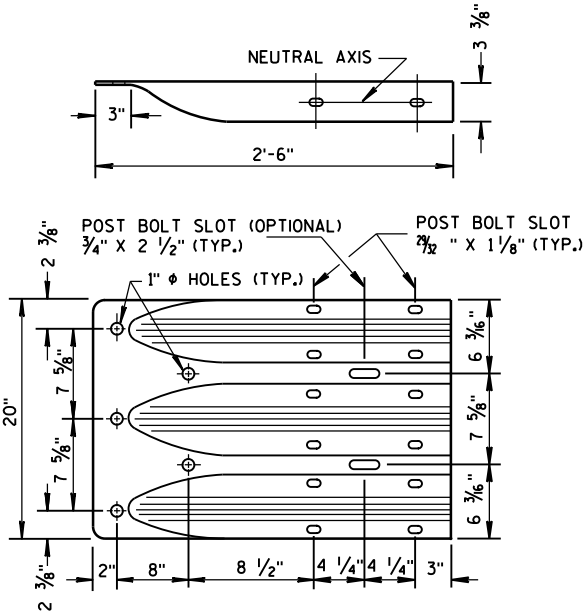


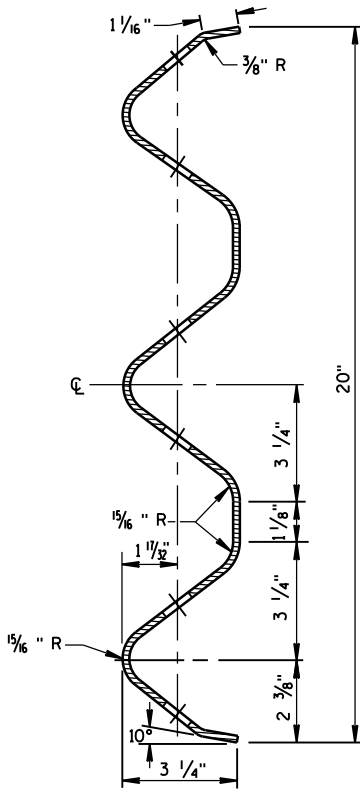
PLATE WASHER DETAIL



SPlice DETAIL



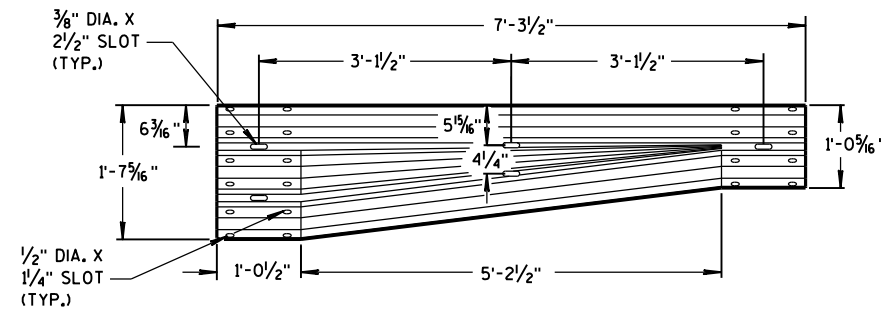
THRIE BEAM
TERMINAL CONNECTOR



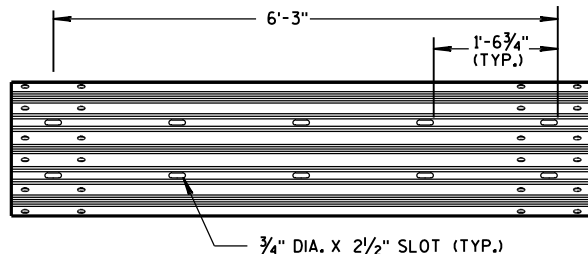
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

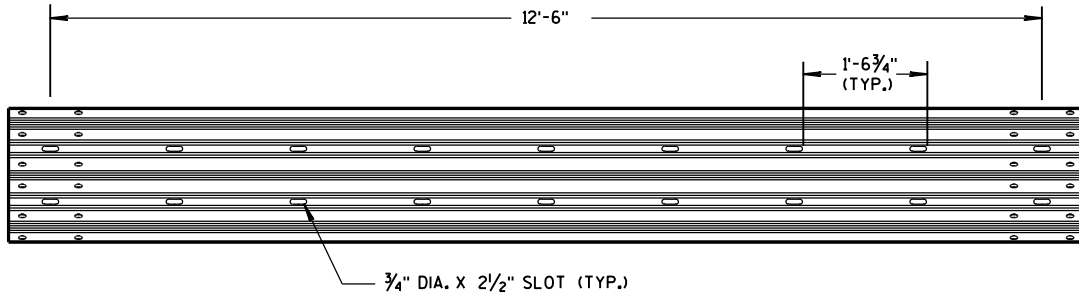
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



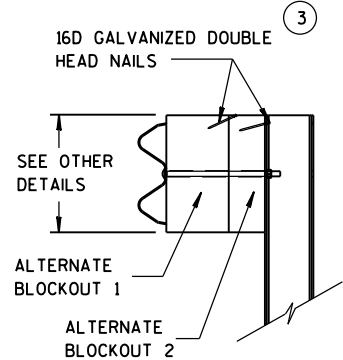
W-BEAM TO THRIE BEAM TRANSITION SECTION



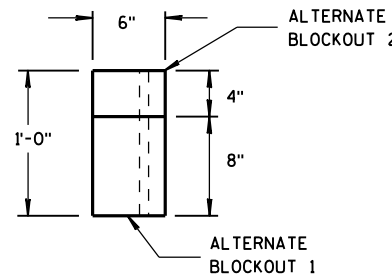
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

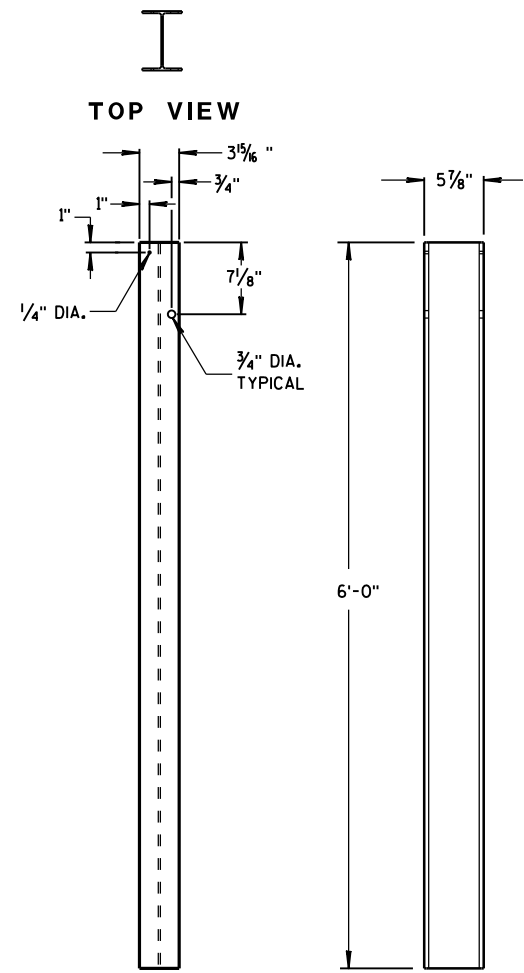


SIDE VIEW



TOP VIEW

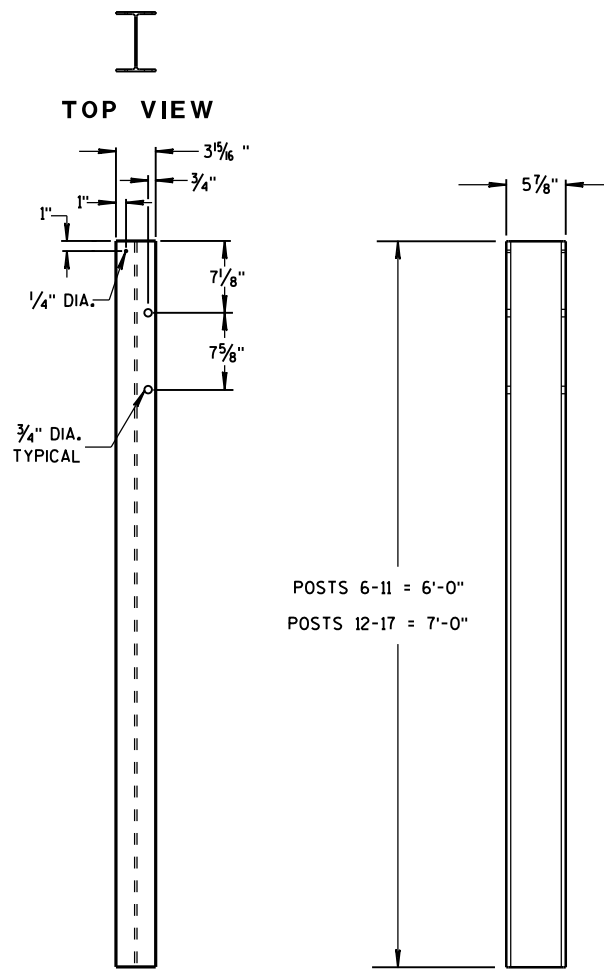
ALTERNATE WOOD BLOCKOUT DETAIL



FRONT VIEW

SIDE VIEW

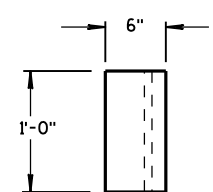
STEEL POSTS 1-5



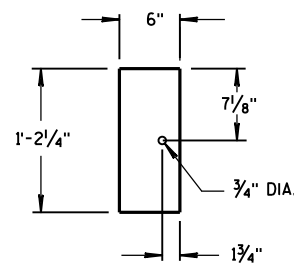
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17

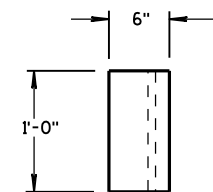


TOP VIEW

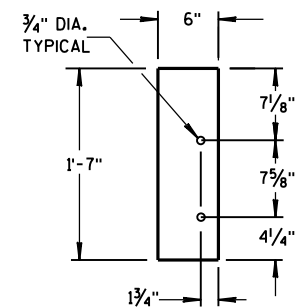


FRONT VIEW

BLOCKOUT POSTS 1-5



TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

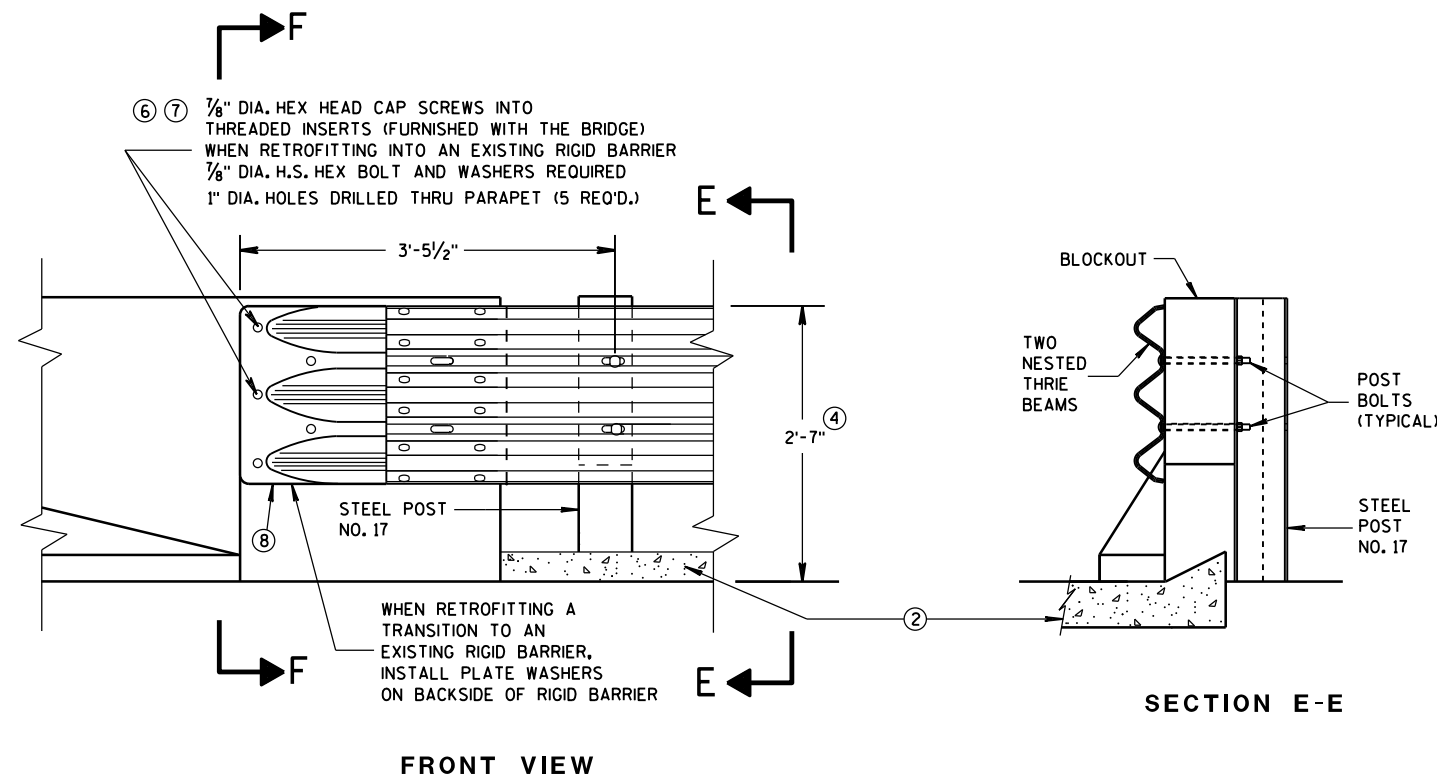
BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

5 WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

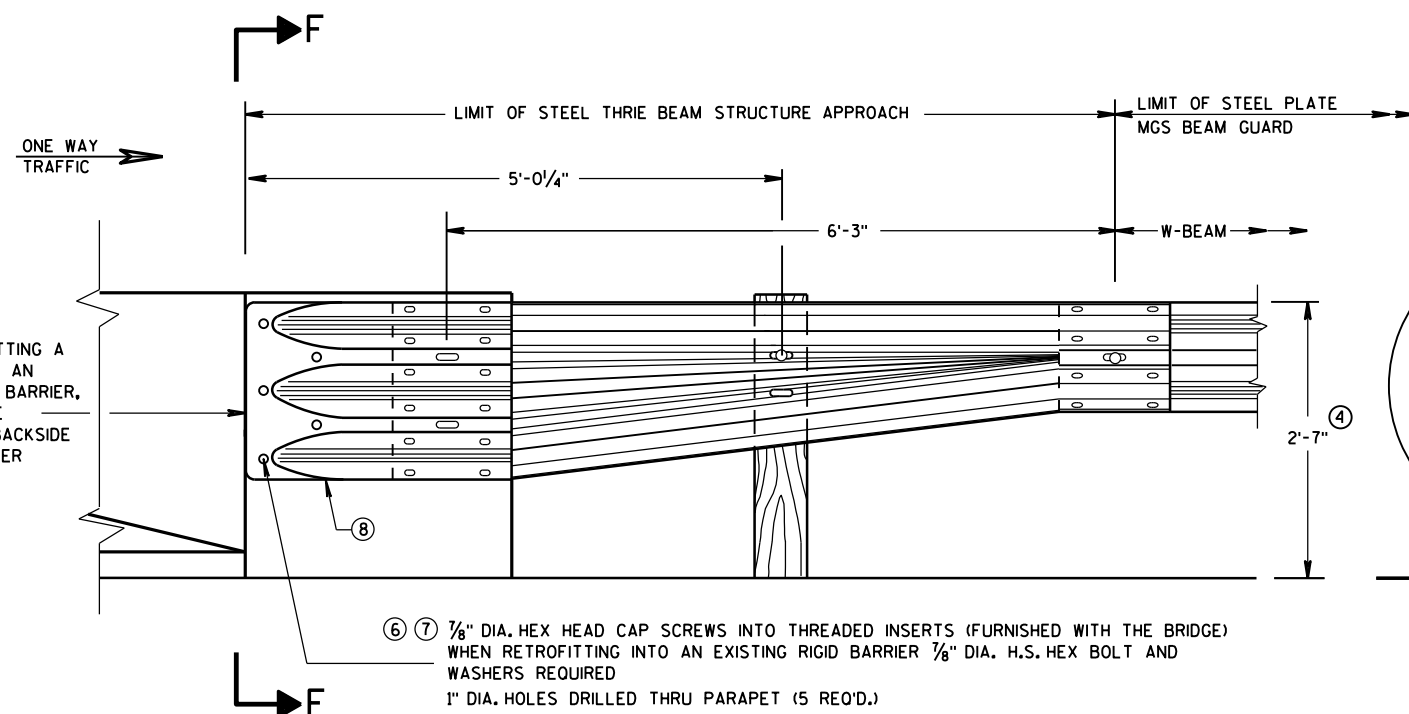
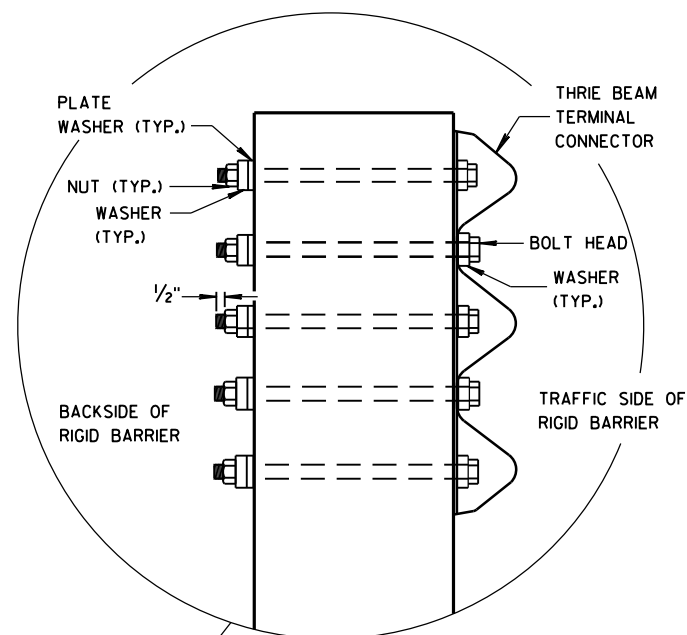


THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS

GENERAL NOTES

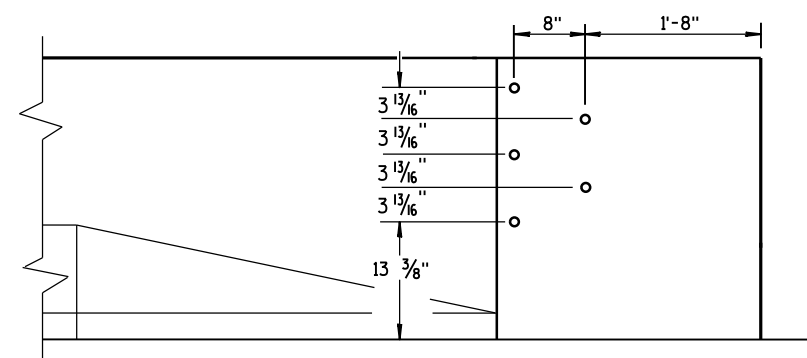
THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



W BEAM TRANSITION AND CONNECTION TO BRIDGE PARAPETS WITH SQUARE ENDS (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

SECTION F-F

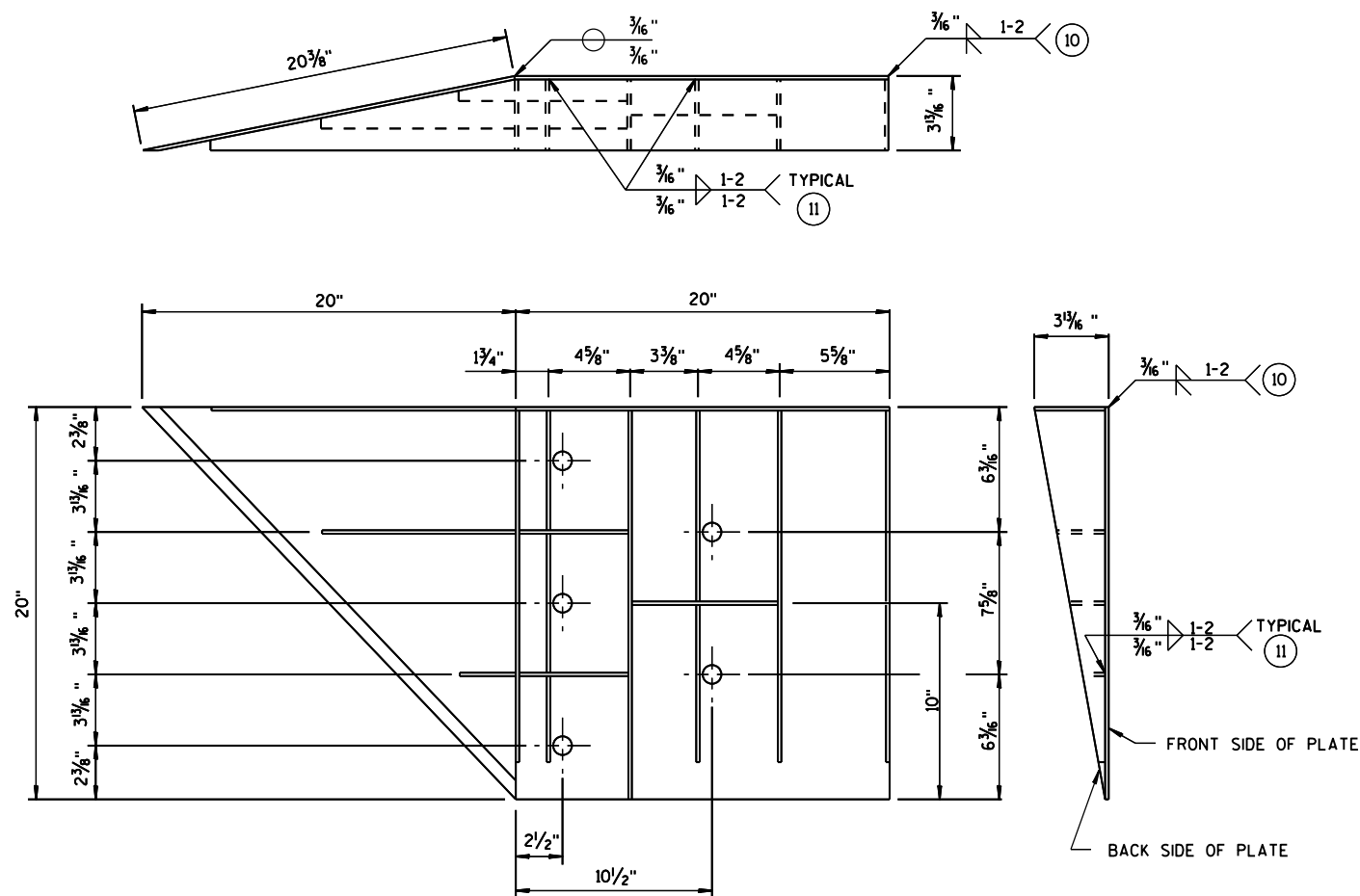


DRILL HOLE LOCATION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



WELDING INSTRUCTION

(VIEWED FROM BACK SIDE OF PLATE)

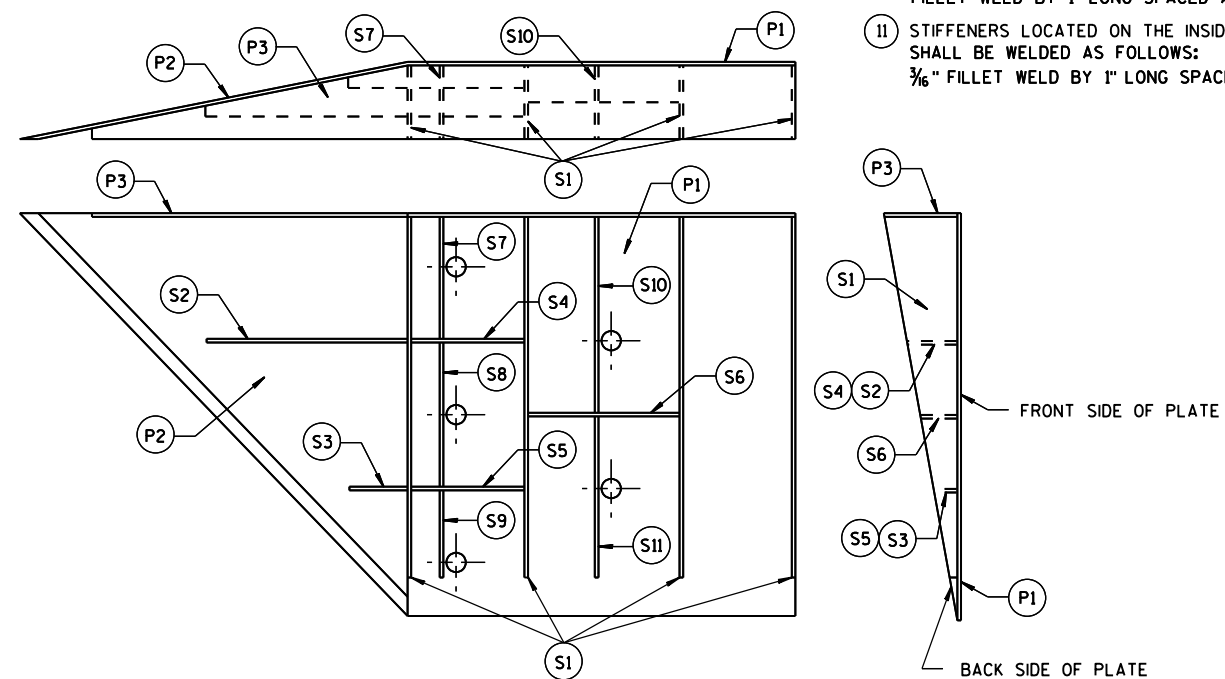


PLATE AND STIFFENER IDENTIFICATION

(VIEWED FROM BACK SIDE OF PLATE)

GENERAL NOTES

COVER PLATE PANELS ARE $\frac{3}{16}$ " THICK.

ALL STIFFENERS ARE $\frac{1}{4}$ " THICK.

CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.

FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.

ALL HOLE DIAMETERS SHALL BE 1".

FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

- ⑩ STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- ⑪ STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
 $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2".

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	$\frac{3}{16}$ "
P2	1		20" x 20" x $28\frac{7}{16}$ "	$\frac{3}{16}$ "
P3	1		39" x $3\frac{5}{8}$ " x 20" x $19\frac{5}{16}$ "	$\frac{3}{16}$ "
S1	4		$18\frac{7}{16}$ " x $3\frac{5}{8}$ " x $18\frac{3}{4}$ "	$\frac{1}{4}$ "
S2	1		$10\frac{1}{4}$ " x $2\frac{1}{16}$ " x $10\frac{3}{8}$ " x $\frac{1}{2}$ "	$\frac{1}{4}$ "
S3	1		3" x $1\frac{1}{16}$ " x $3\frac{1}{8}$ " x $\frac{1}{2}$ "	$\frac{1}{4}$ "
S4	1		$6\frac{1}{8}$ " x $2\frac{1}{16}$ "	$\frac{1}{4}$ "
S5	1		$6\frac{1}{8}$ " x $1\frac{1}{16}$ "	$\frac{1}{4}$ "
S6	1		$7\frac{3}{4}$ " x $1\frac{3}{4}$ "	$\frac{1}{4}$ "
S7	1		$2\frac{9}{16}$ " x 6" x $3\frac{3}{8}$ " x $5\frac{1}{8}$ "	$\frac{1}{4}$ "
S8	1		$1\frac{1}{32}$ " x $7\frac{1}{2}$ " x $2\frac{1}{2}$ " x $7\frac{3}{8}$ "	$\frac{1}{4}$ "
S9	1		$6\frac{1}{16}$ " x $6\frac{3}{16}$ " x $1\frac{1}{32}$ "	$\frac{1}{4}$ "
S10	1		$1\frac{1}{8}$ " x $9\frac{7}{8}$ " x $3\frac{3}{8}$ " x $9\frac{1}{16}$ "	$\frac{1}{4}$ "
S11	1		$8\frac{1}{2}$ " x $8\frac{3}{4}$ " x $1\frac{1}{16}$ "	$\frac{1}{4}$ "

SINGLE SLOPE CONNECTION PLATE

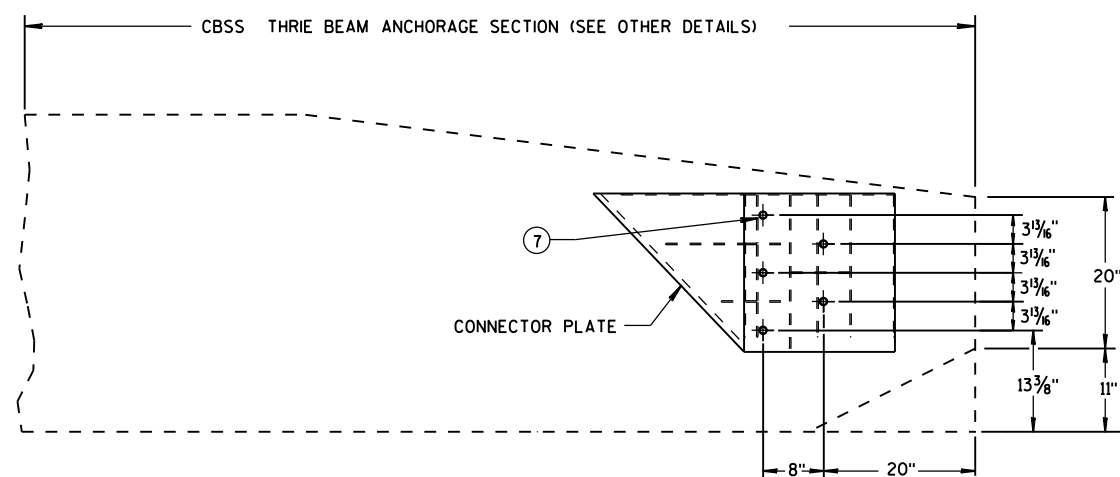
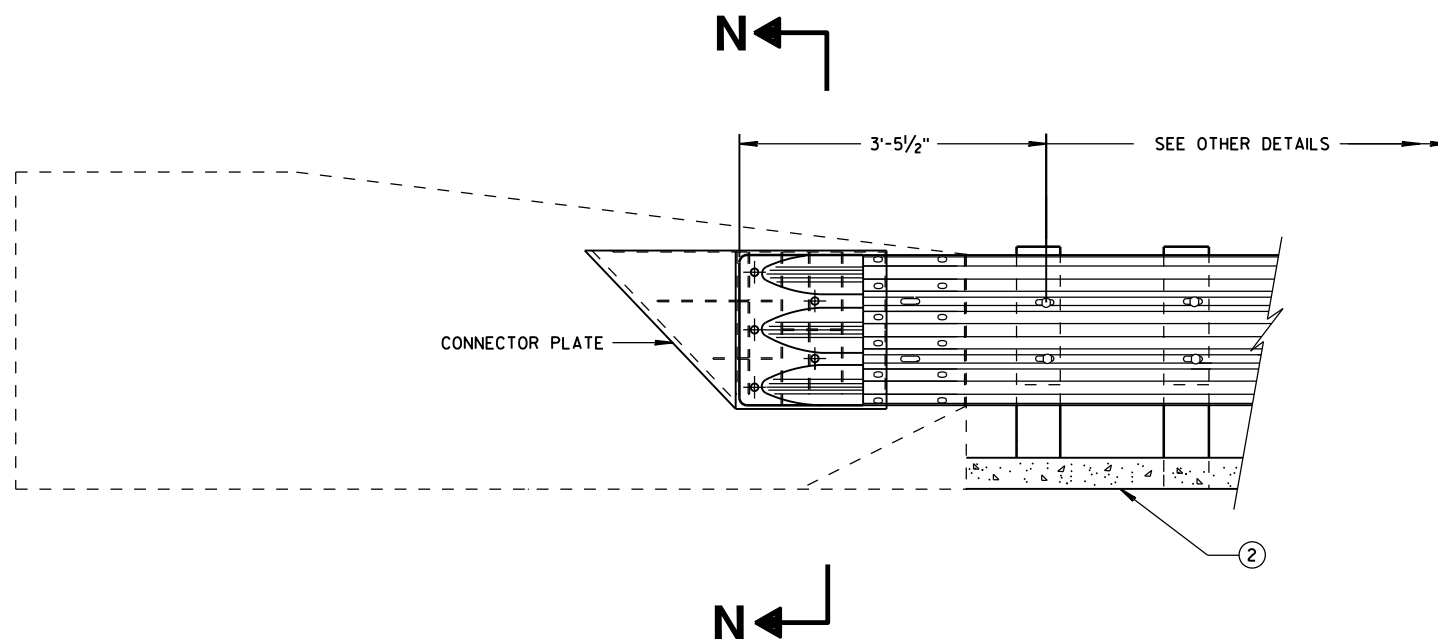
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



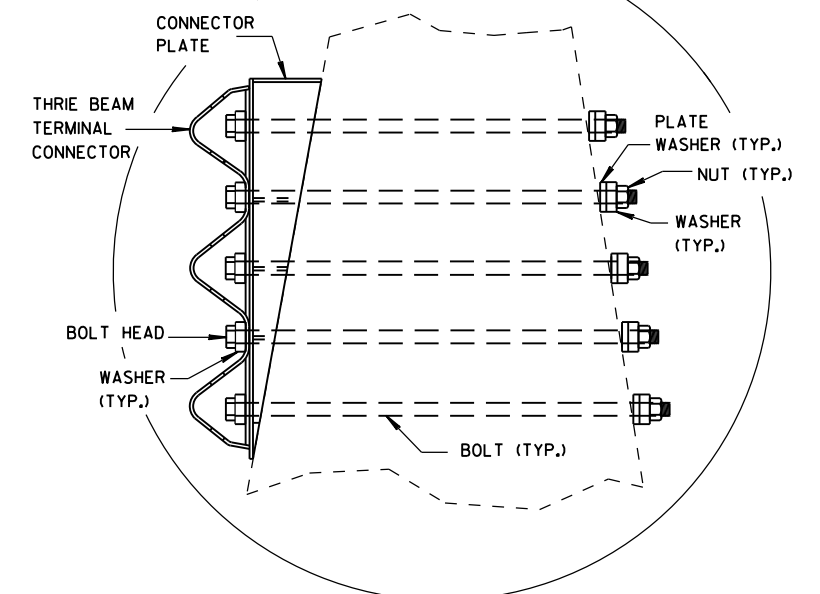
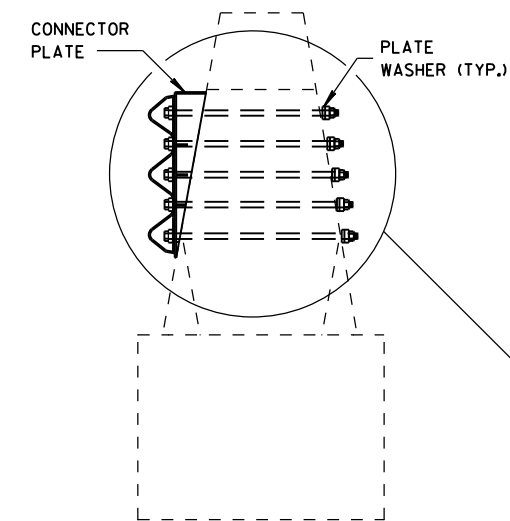
SINGLE SLOPE CONNECTION PLATE PLACEMENT

GENERAL NOTES

CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

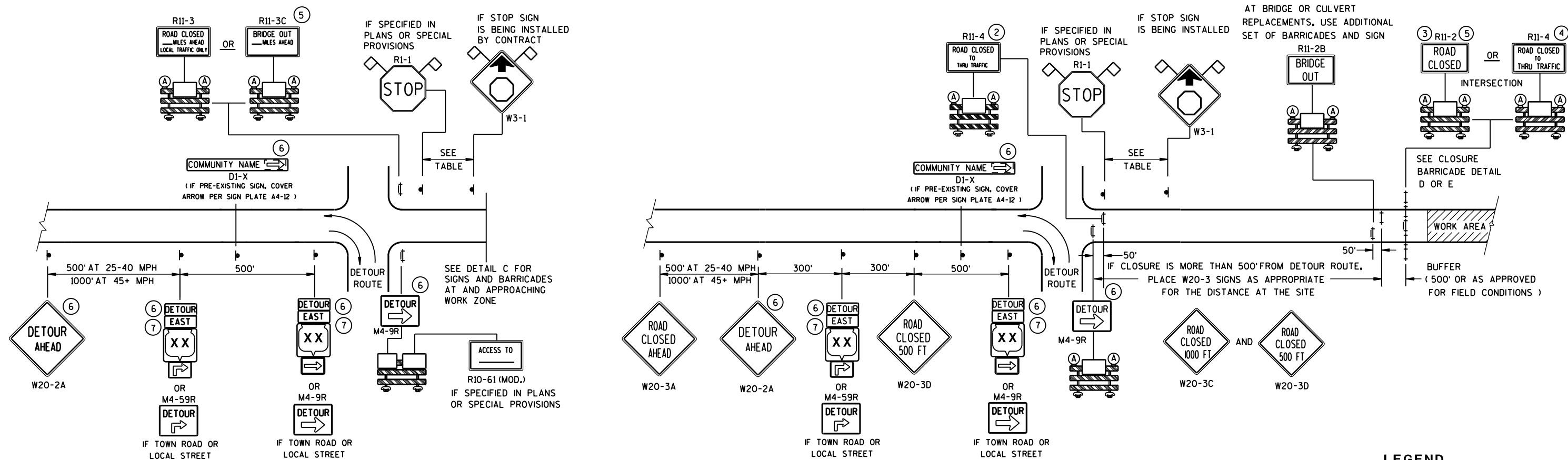
APPROVED
June, 2015

DATE

FHWA

/s/ Jerry H. Zogg

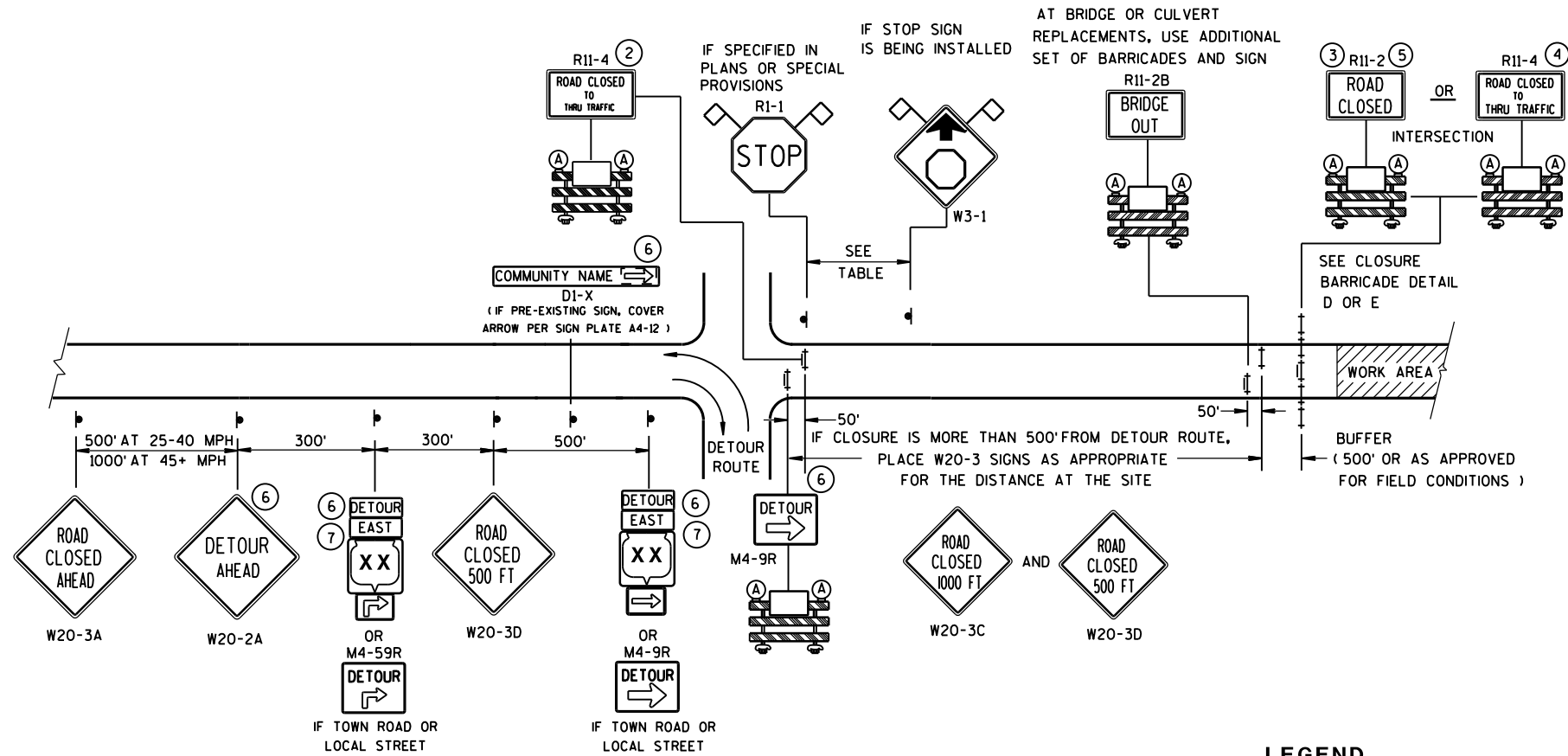
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



DETAIL A

MAINLINE CLOSURE WITH POSTED DETOUR

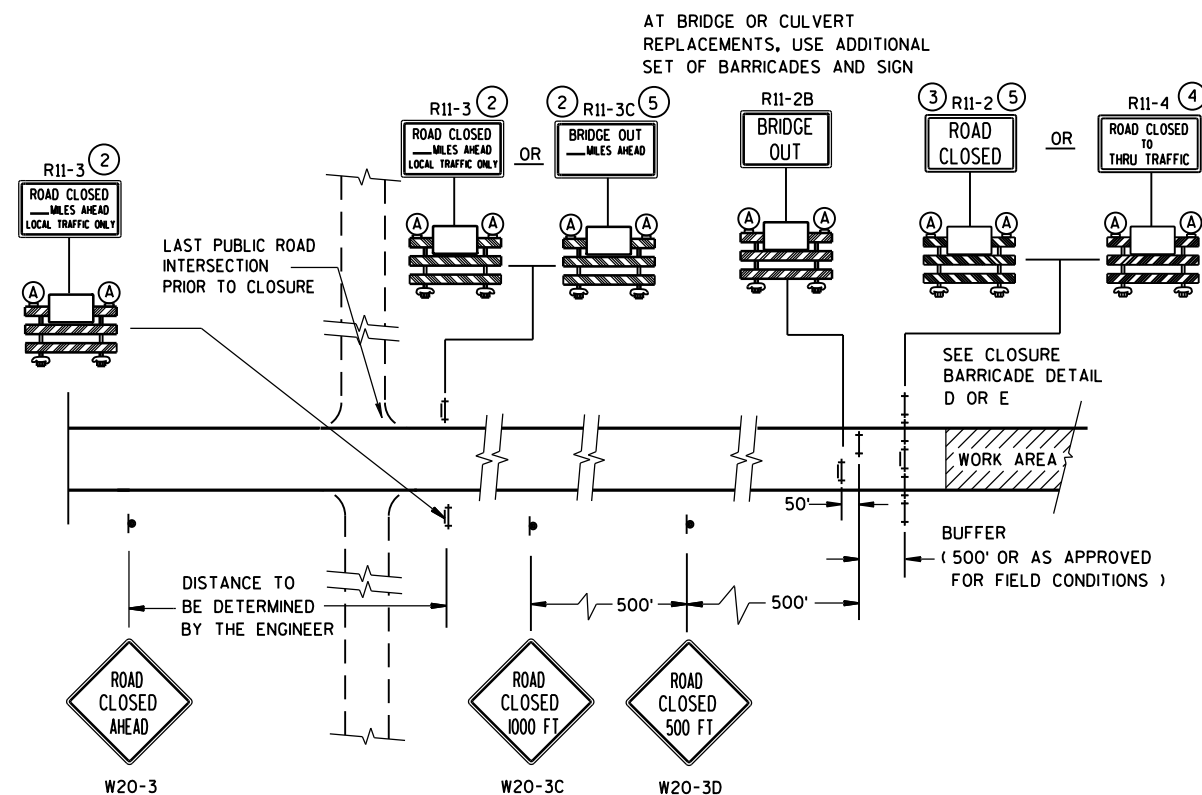
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B

MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



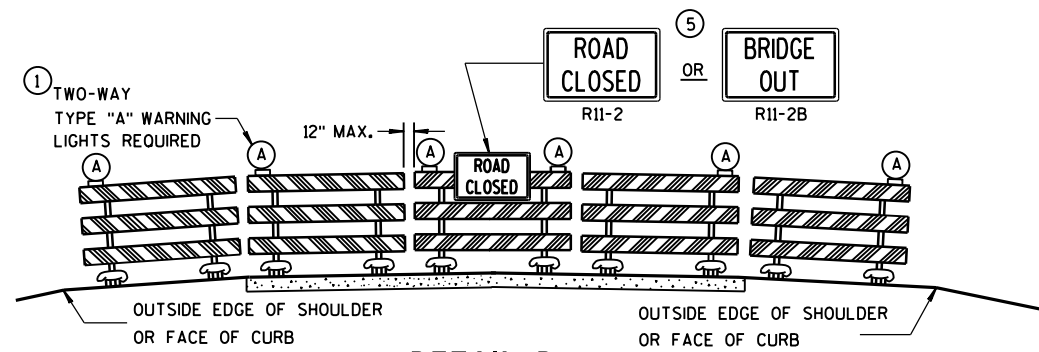
DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

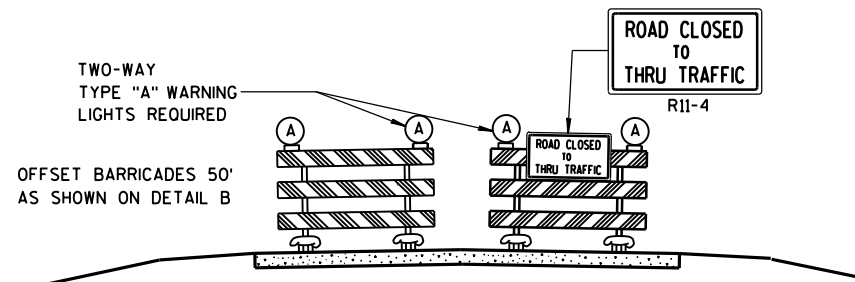
- # LEGEND
-  SIGN ON PERMANENT SUPPORT
-  TYPE III BARRICADE
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  TYPE "A" WARNING LIGHT (FLASHING)
-  WORK AREA
-  M4-8
 M3-X
-  M1-4 OR  M1-5A OR  M1-6
-  M05-1 OR  M06-1
- FLAGS, 16" X 16" MIN., (ORANGE)

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
Sept. 2015	/S/ Peter Amokobe Atepe
DATE	STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

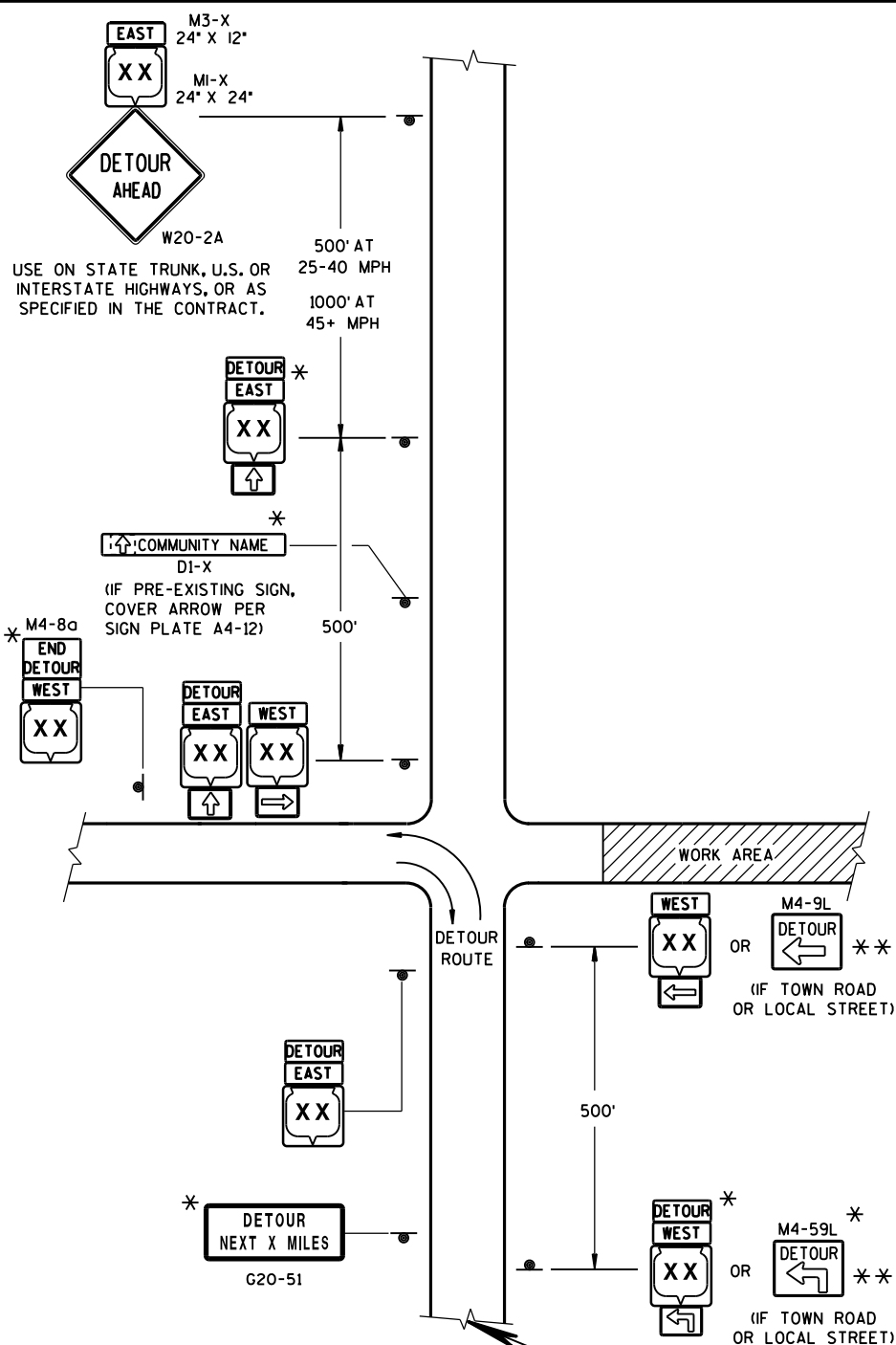
R1-1 SHALL BE 36" X 36".

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



LEGEND

SIGN ON PERMANENT SUPPORT

WORK AREA

M4-8
M3-X

MI-4 MI-5A MI-6

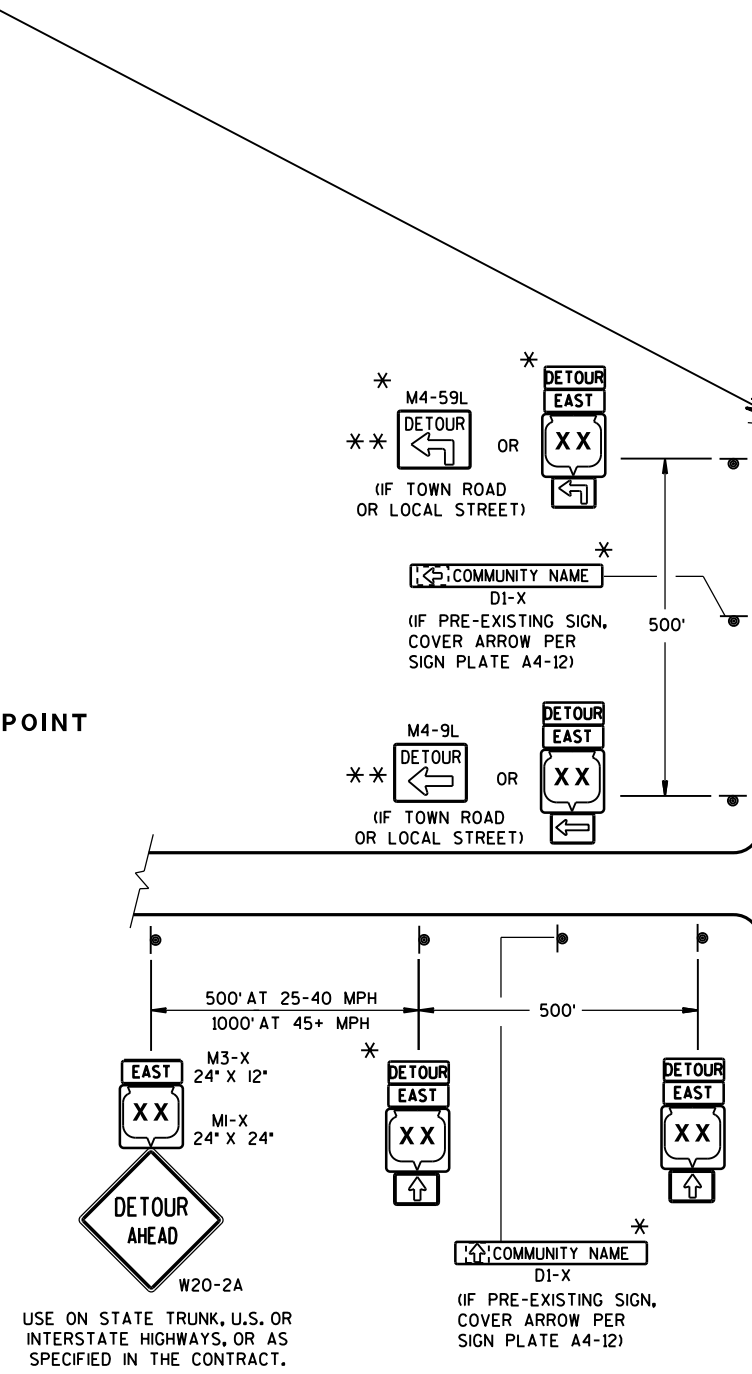
M05-1 M06-1 M06-1

SEE SPECIFIC PROJECT DETOUR
SIGNING DETAIL SHEETS AND
DETAIL A OR B ON SDD 15C2-SHEET "a"

THIS DRAWING PROVIDES GENERAL GUIDANCE
ON TYPICAL DETOUR SIGN LAYOUT AND SPACING.
SEE PROJECT DETOUR SIGNING SHEETS FOR
SPECIFIC DETAILS FOR EACH PROJECT.

MATCH POINT

DETAIL F
DETOUR SIGNING



GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS, MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

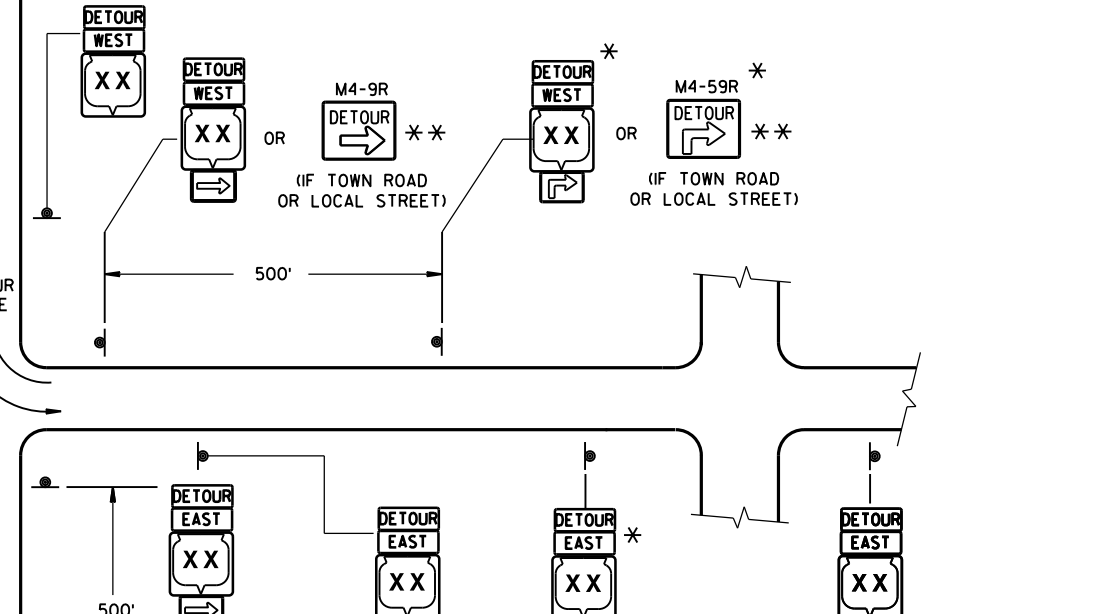
"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-9 SHALL BE 30" X 24".
- M4-8a SHALL BE 24" X 18".
- G20-51 SHALL BE 60" X 24".
- W20-2 SHALL BE 48" X 48".
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.

** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.

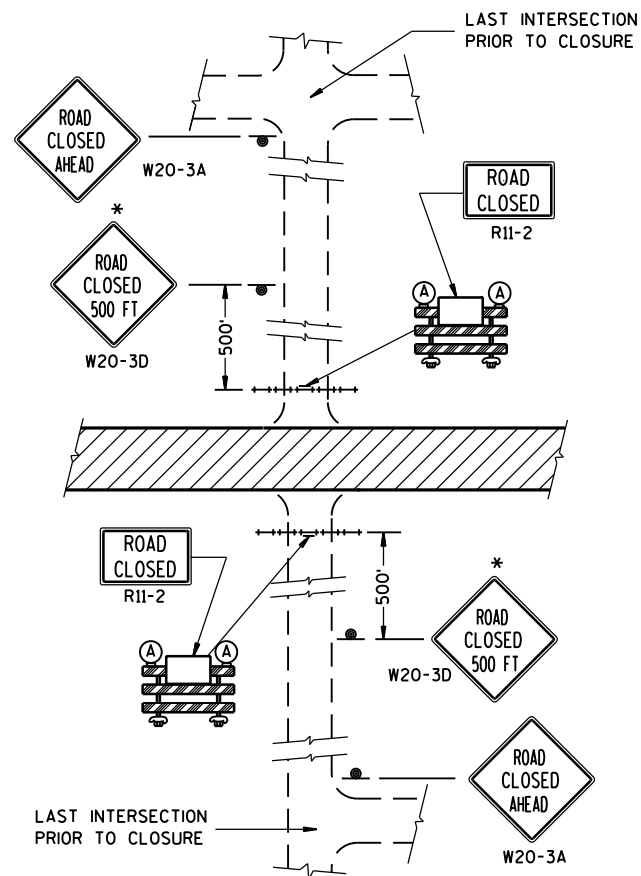


PLACE SIGNS BEYOND INTERSECTIONS WITH
STATE OR COUNTY TRUNK HIGHWAYS OR
AT 4 MILE MAXIMUM SPACING (4 BLOCKS IF
URBAN AREA.)

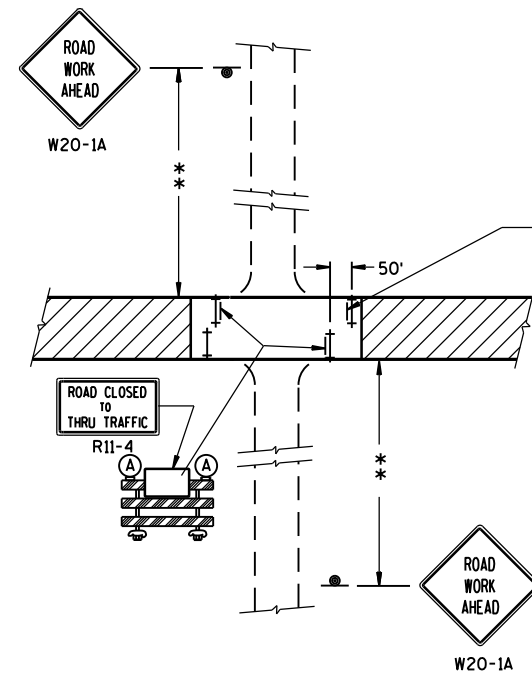
**DETOUR SIGNING FOR
MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

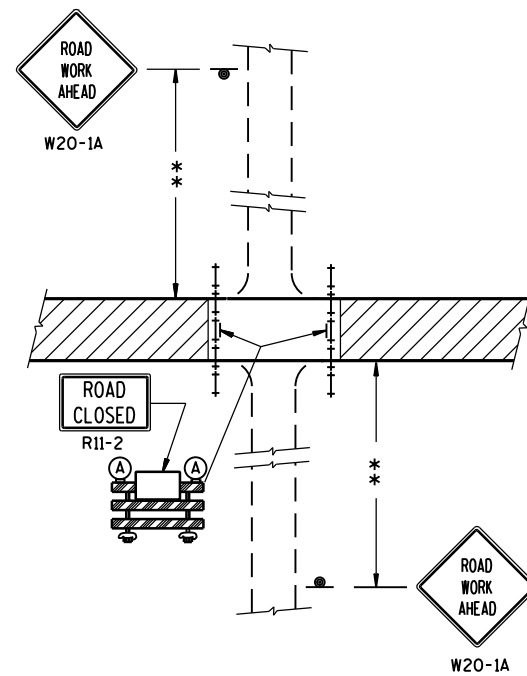
APPROVED
Sept. 2015 /S/ Peter Amakobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



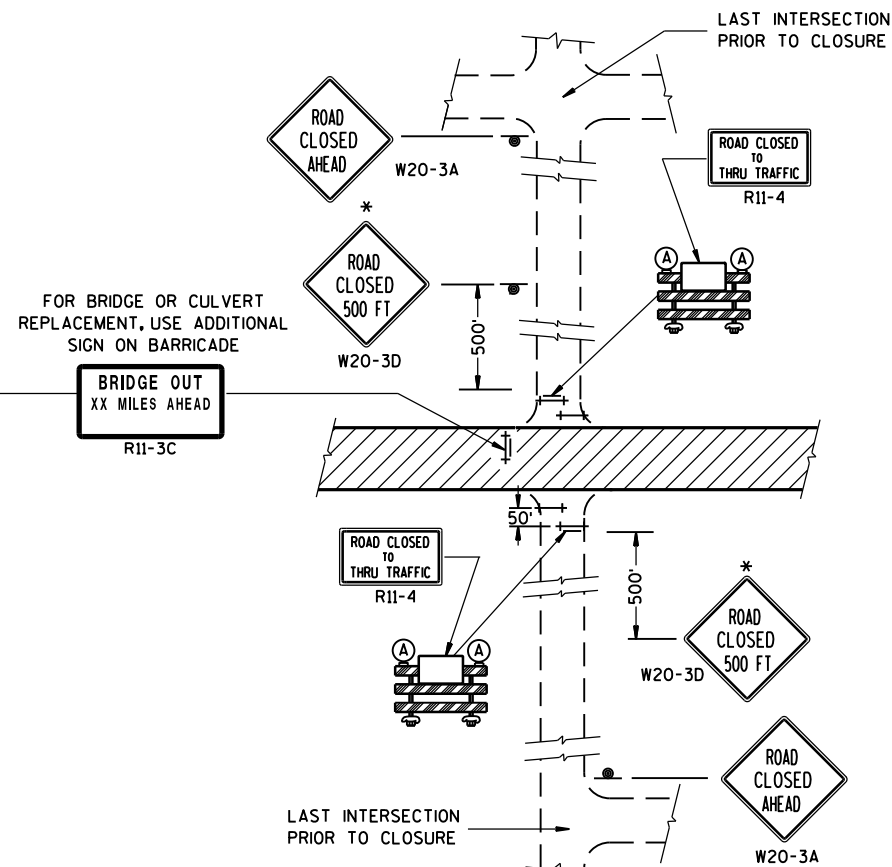
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS).



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT).



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3 AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

*OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FT. OR LESS FROM THE WORK ZONE.

**500' MAX. OR AT LAST INTERSECTION WHICHEVER IS CLOSER.

LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

Sept. 2015

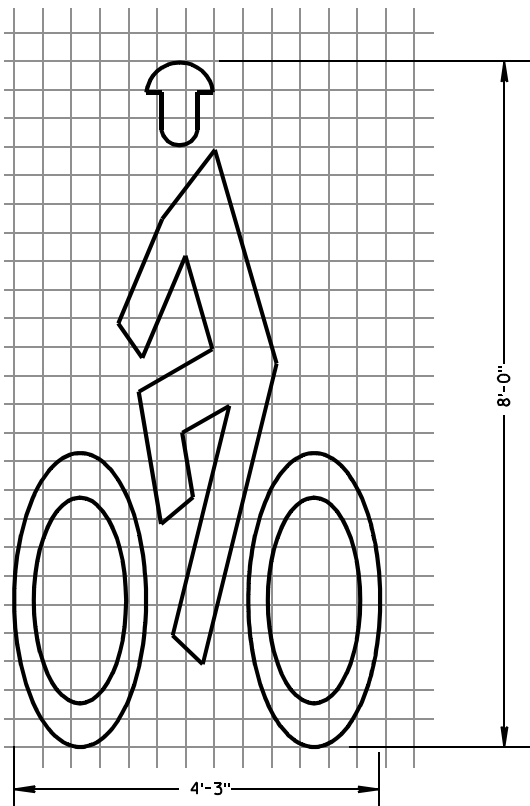
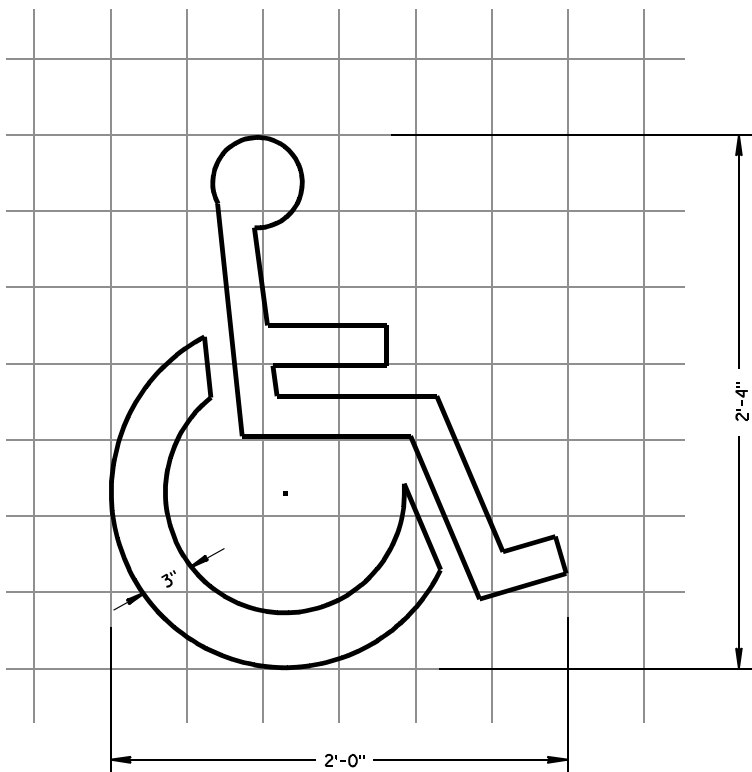
DATE

FHWA

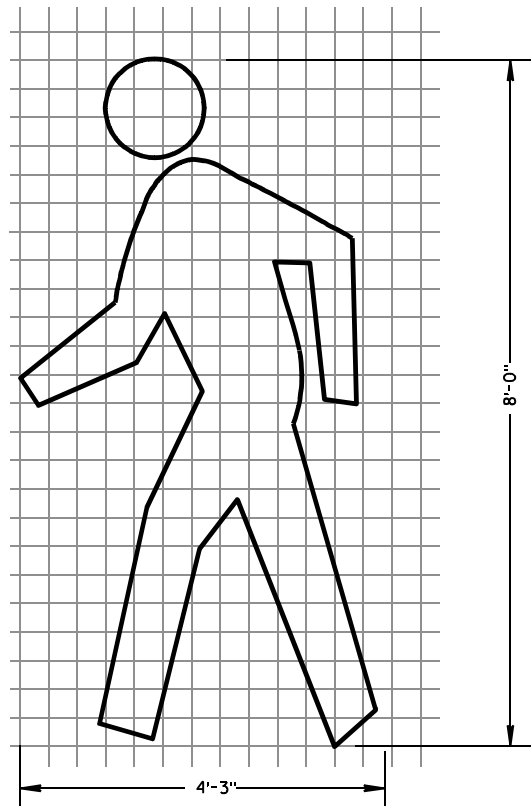
/S/ Peter Amakobe Atepe

STATEWIDE WORK ZONE TRAFFIC

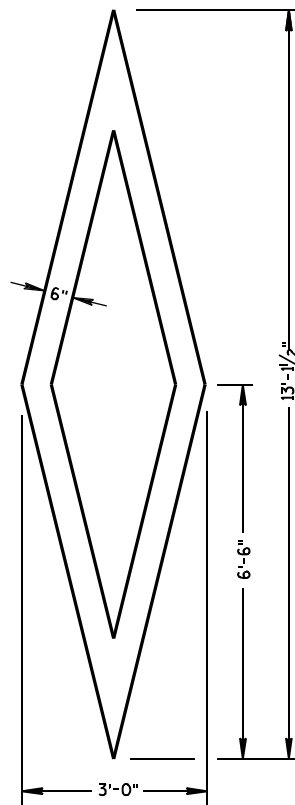
SAFETY ENGINEER



BIKE CROSSING SYMBOL



PEDESTRIAN SYMBOL



PREFERENTIAL
LANE SYMBOL

GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

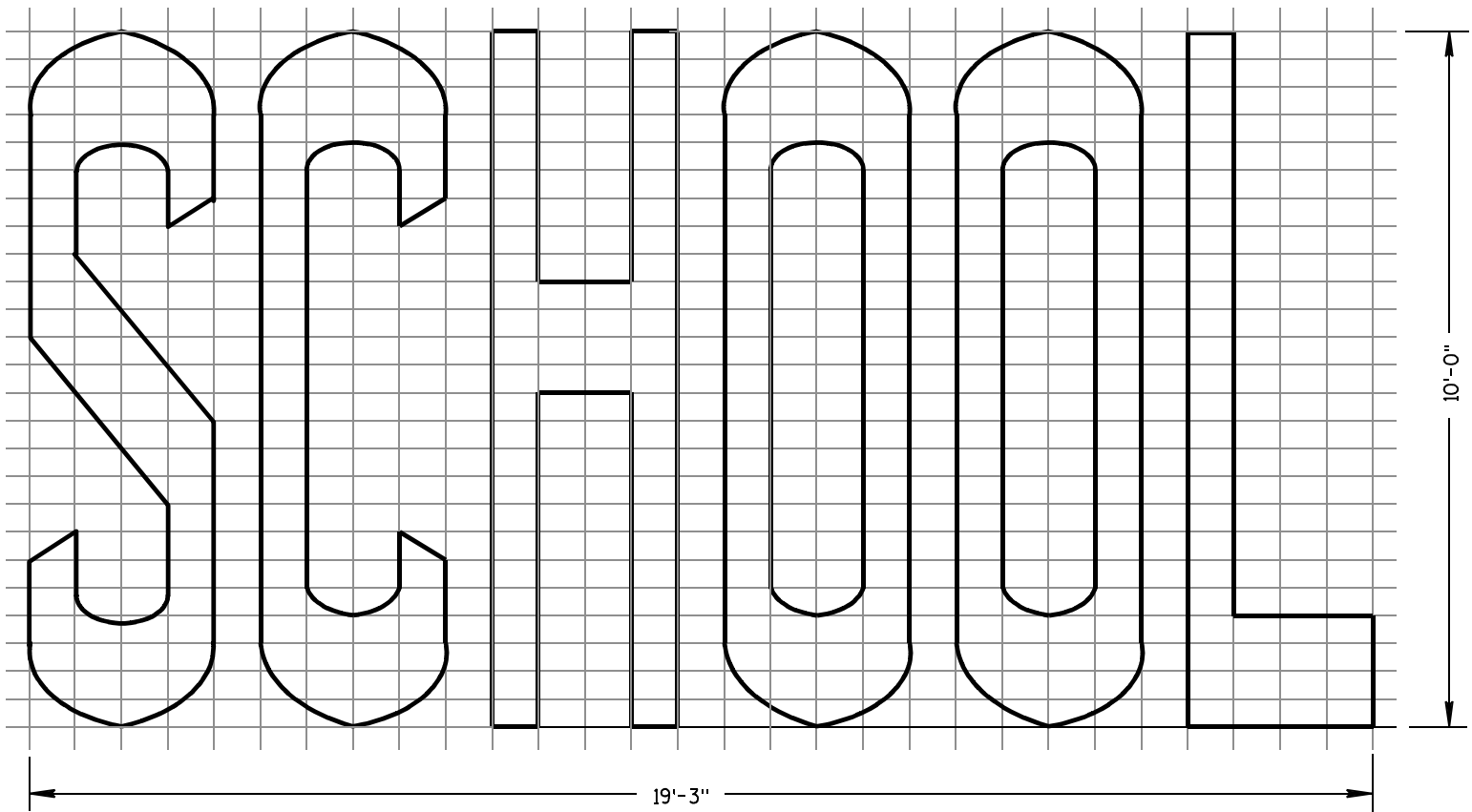
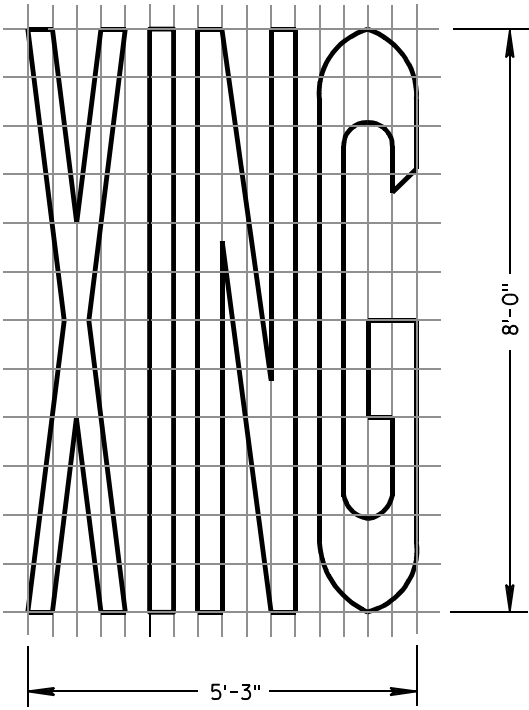
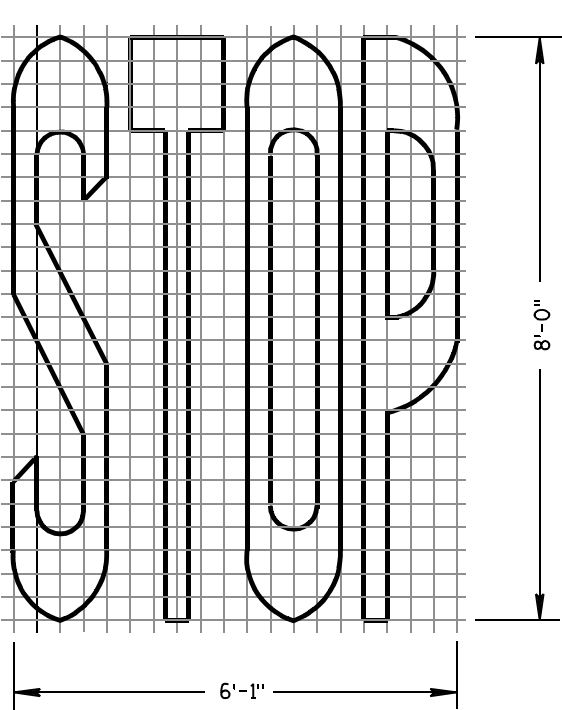
ALL LETTERS, ARROWS AND SYMBOLS SHALL BE IN CONFORMANCE WITH REQUIREMENTS INCLUDED IN "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKING" BOOK BY THE FEDERAL HIGHWAY ADMINISTRATION. ALL LETTERS, ARROWS AND SYMBOLS SHALL BE WHITE AND REFLECTORIZED. SMALL DIFFERENCES IN DIMENSIONS WITHIN THE TOLERANCES OF THAT BOOK ARE ACCEPTABLE.

A DETAILED DRAWING OF THE HANDICAPPED PARKING SYMBOL IS ILLUSTRATED IN THE "STANDARD HIGHWAY SIGNS MANUAL" BY THE FEDERAL HIGHWAY ADMINISTRATION.

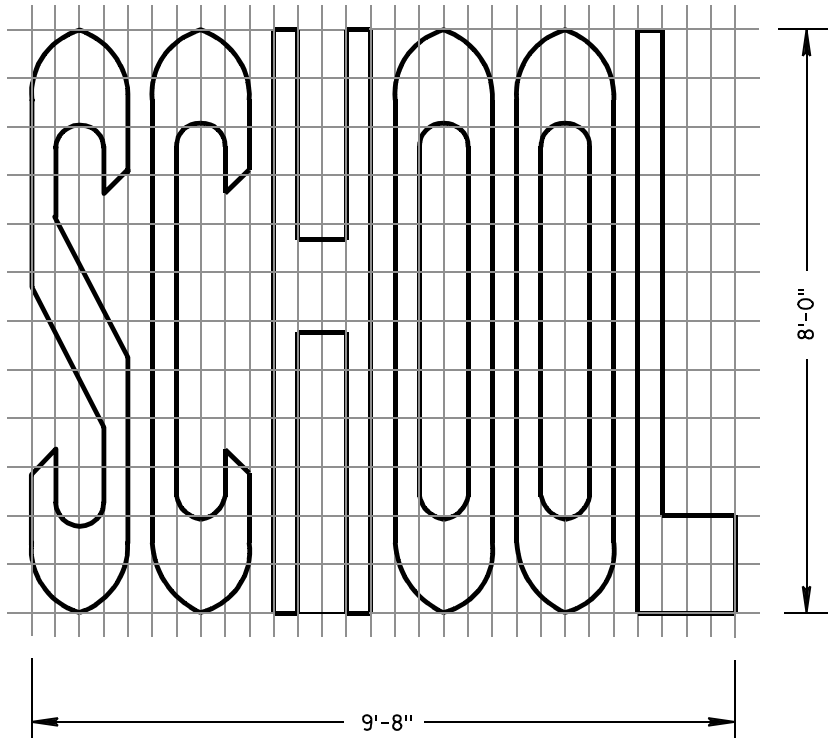
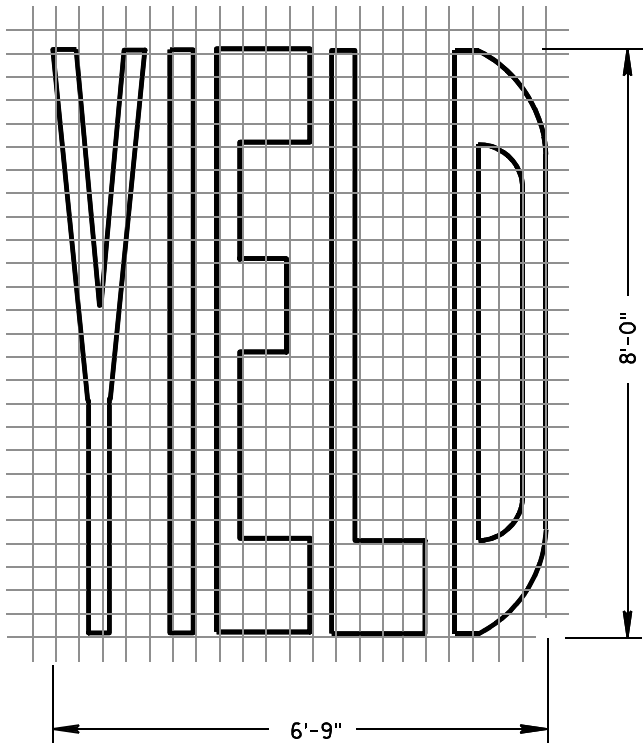
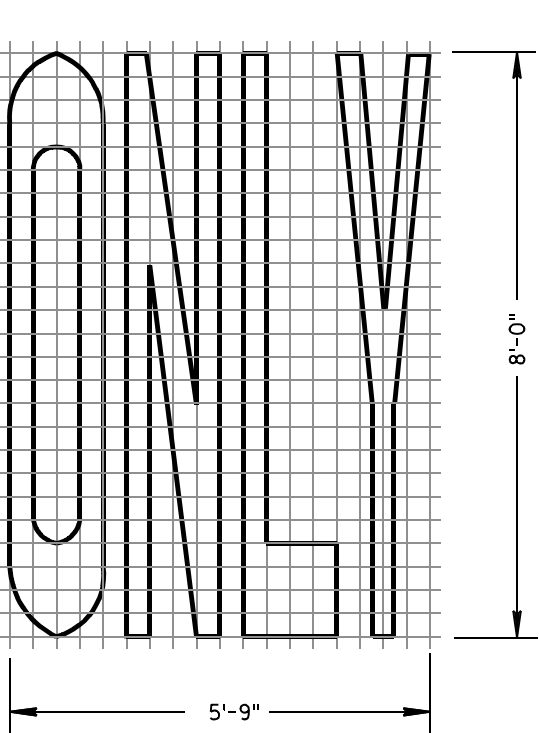
GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

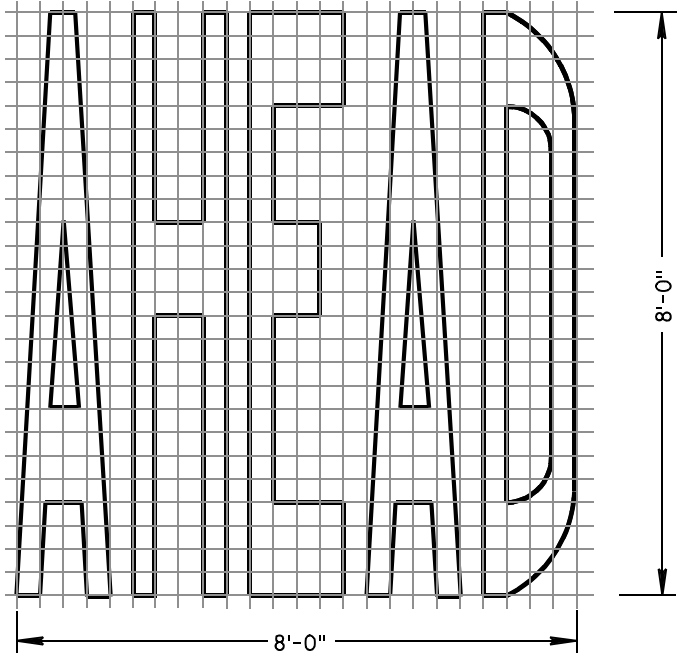
ALL LETTERS, ARROWS AND SYMBOLS SHALL BE IN CONFORMANCE WITH REQUIREMENTS INCLUDED IN "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKING" BOOK BY THE FEDERAL HIGHWAY ADMINISTRATION. ALL LETTERS, ARROWS AND SYMBOLS SHALL BE WHITE AND REFLECTORIZED. SMALL DIFFERENCES IN DIMENSIONS WITHIN THE TOLERANCES OF THAT BOOK ARE ACCEPTABLE.



TWO-LANE



SINGLE-LANE



PAVEMENT MARKING WORDS

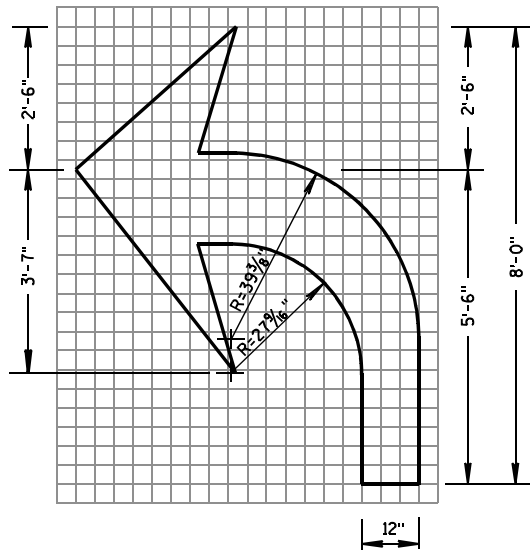
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

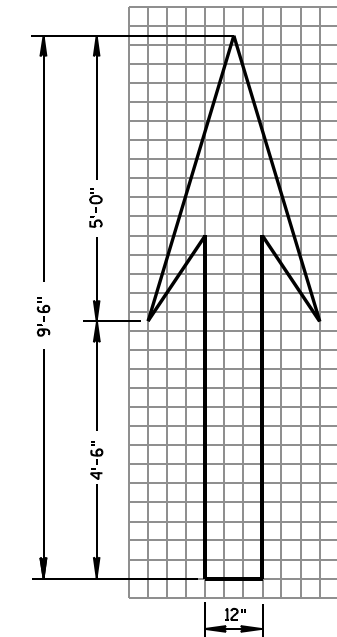
7-1-11
DATE

/S/ Thomas N. Notbohm
STATE TRAFFIC ENGINEER OF DESIGN

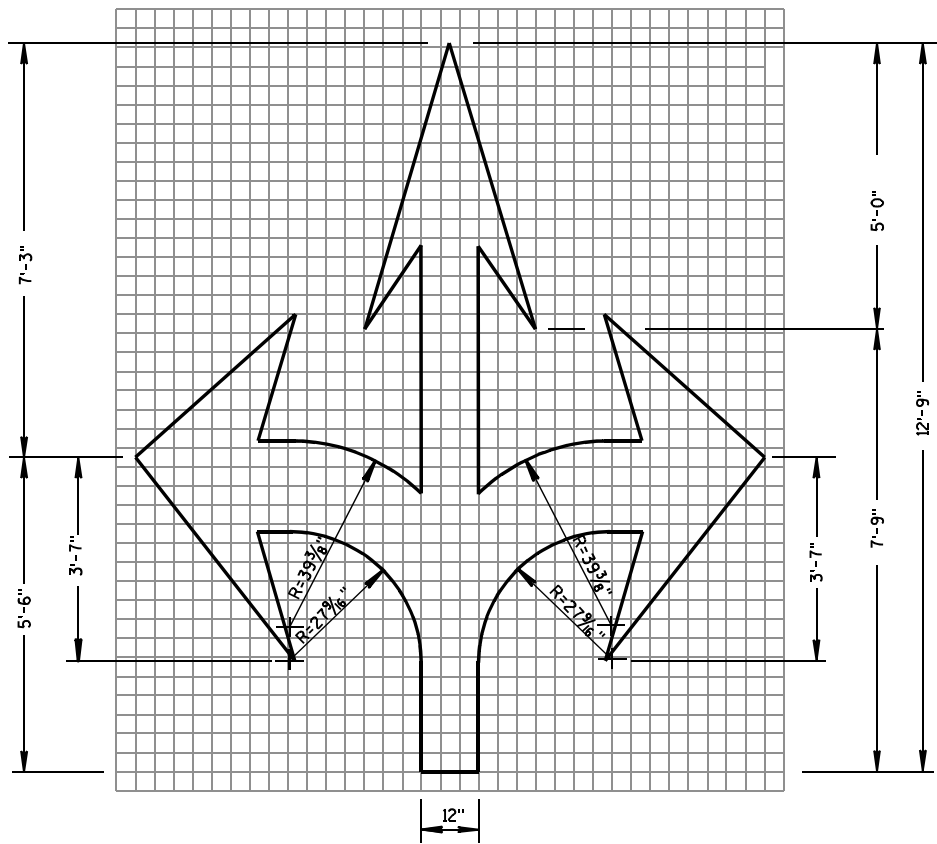
FHWA



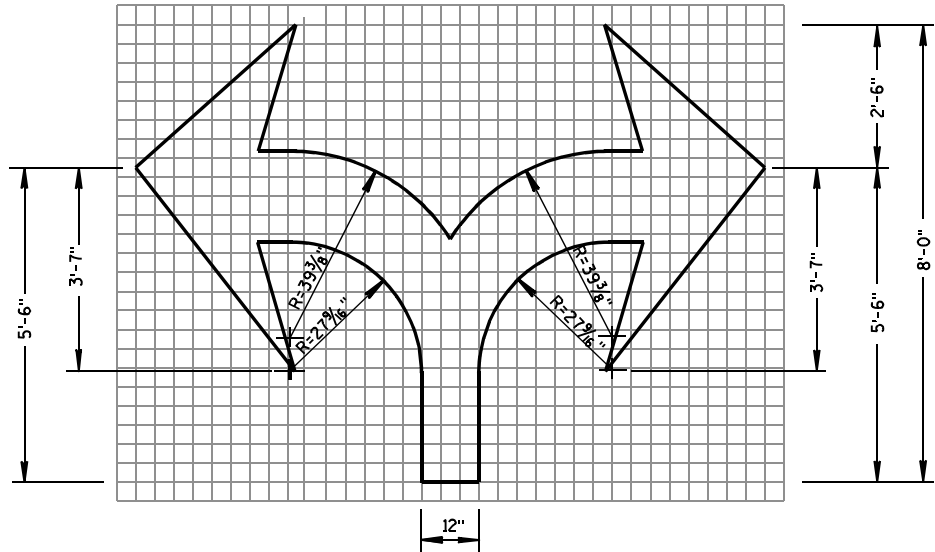
TYPE 2



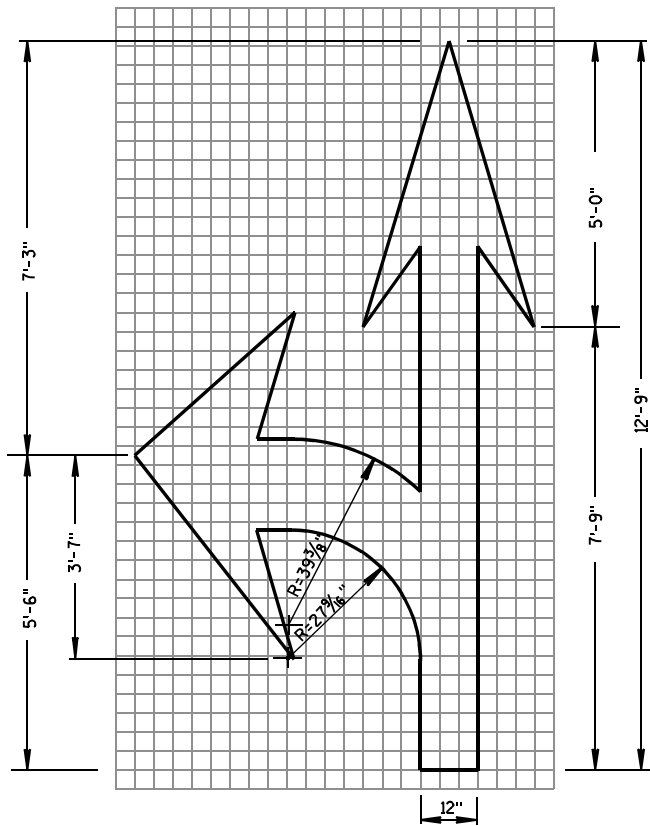
TYPE 1



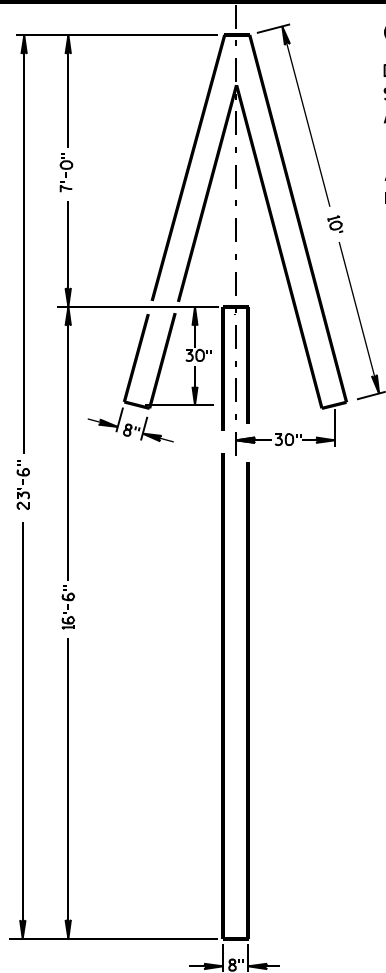
TYPE 6



TYPE 7



TYPE 3

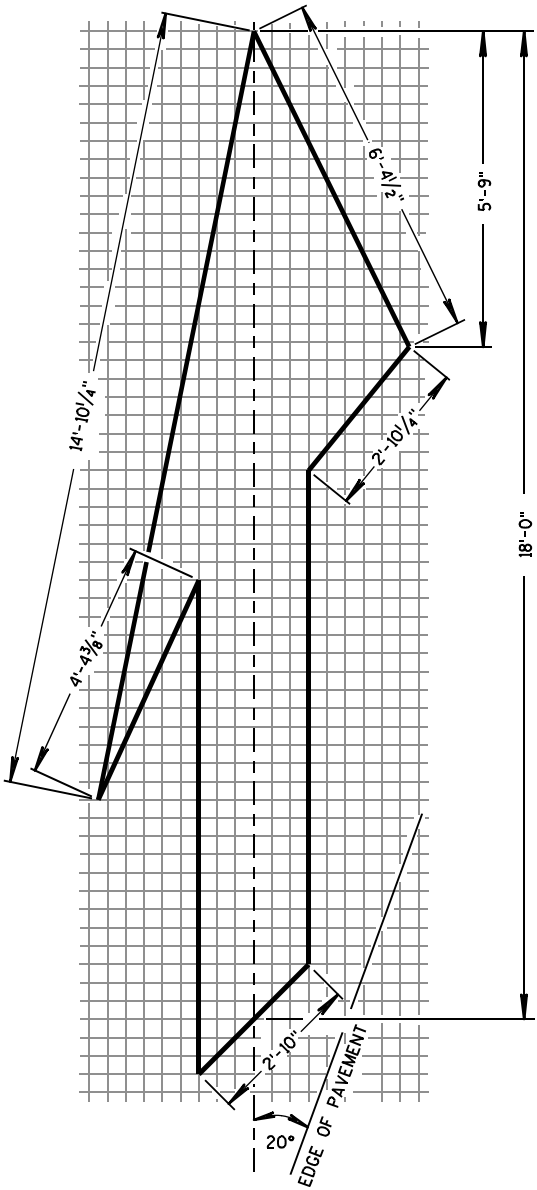


TYPE 4

GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

ALL LETTERS, ARROWS AND SYMBOLS SHALL BE IN CONFORMANCE WITH REQUIREMENTS INCLUDED IN "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKING" BOOK BY THE FEDERAL HIGHWAY ADMINISTRATION. ALL LETTERS, ARROWS AND SYMBOLS SHALL BE WHITE AND REFLECTORIZED. SMALL DIFFERENCES IN DIMENSIONS WITHIN THE TOLERANCES OF THAT BOOK ARE ACCEPTABLE.



TYPE 5 LANE DROP ARROW

PAVEMENT MARKING ARROWS

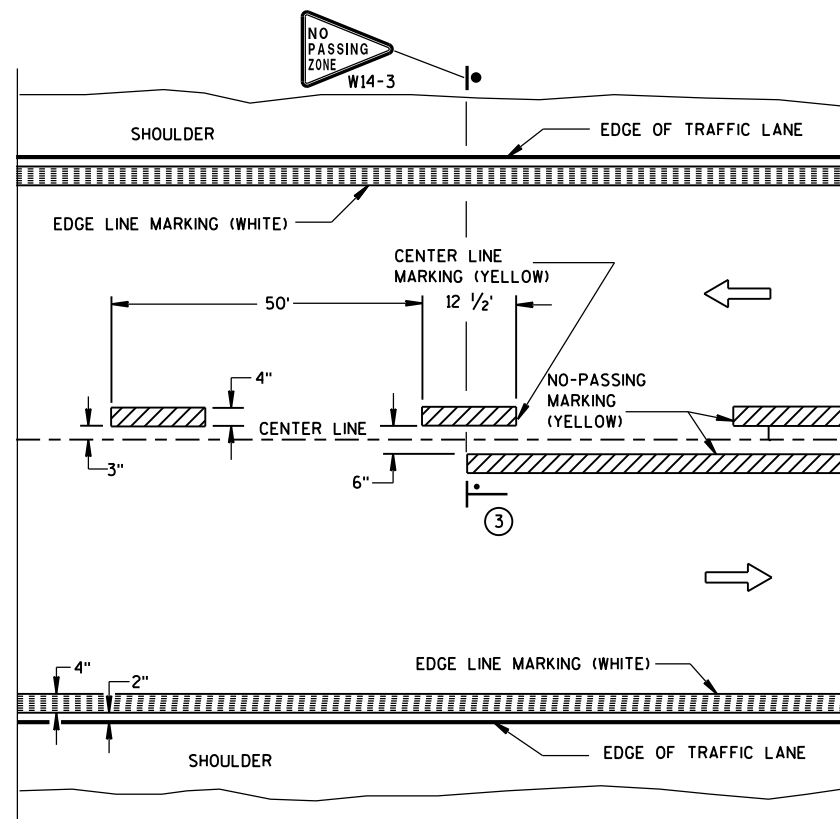
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

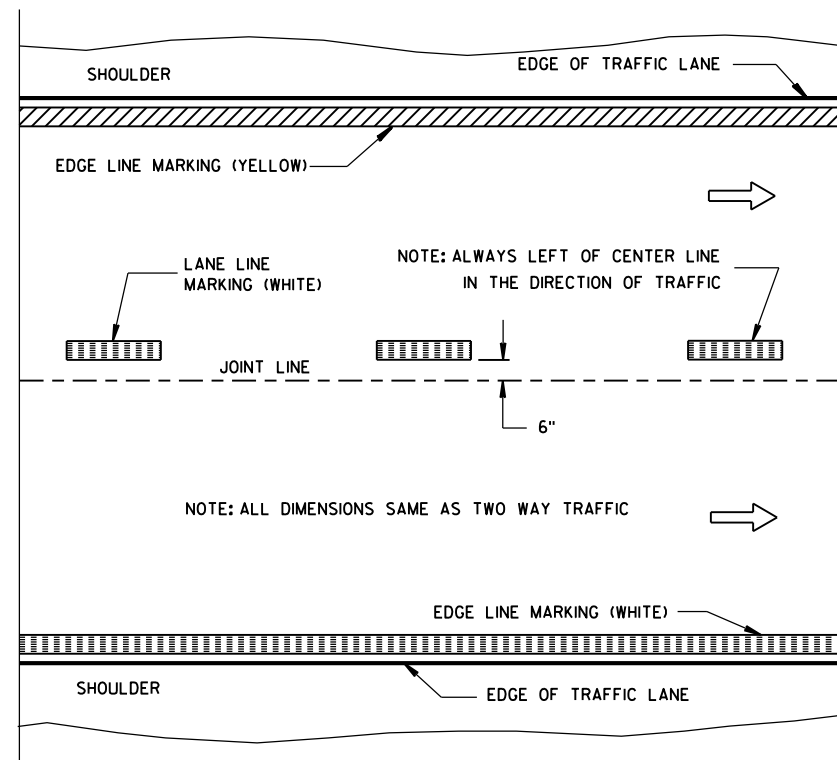
7/1/11
DATE

/S/ Thomas N. Notbohm
STATE TRAFFIC ENGINEER OF DESIGN

FHWA

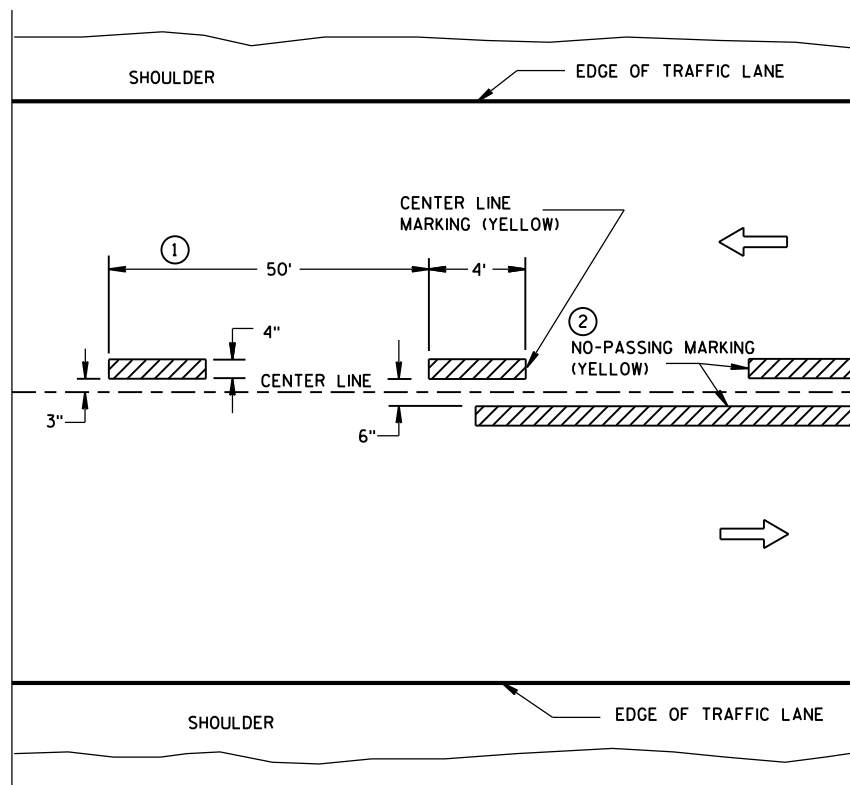


TWO WAY TRAFFIC

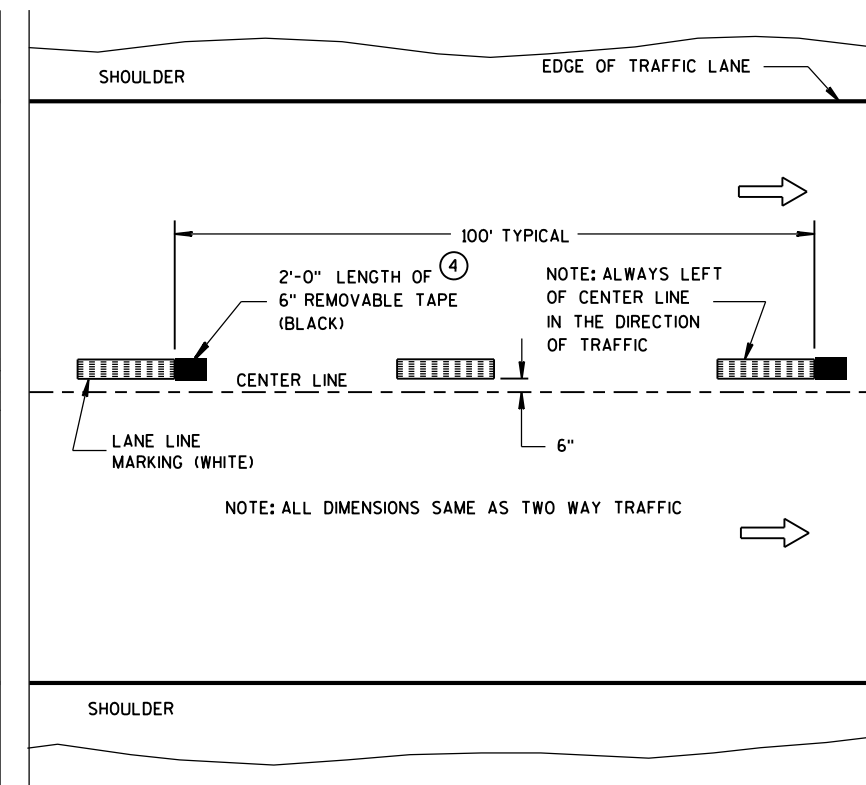


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

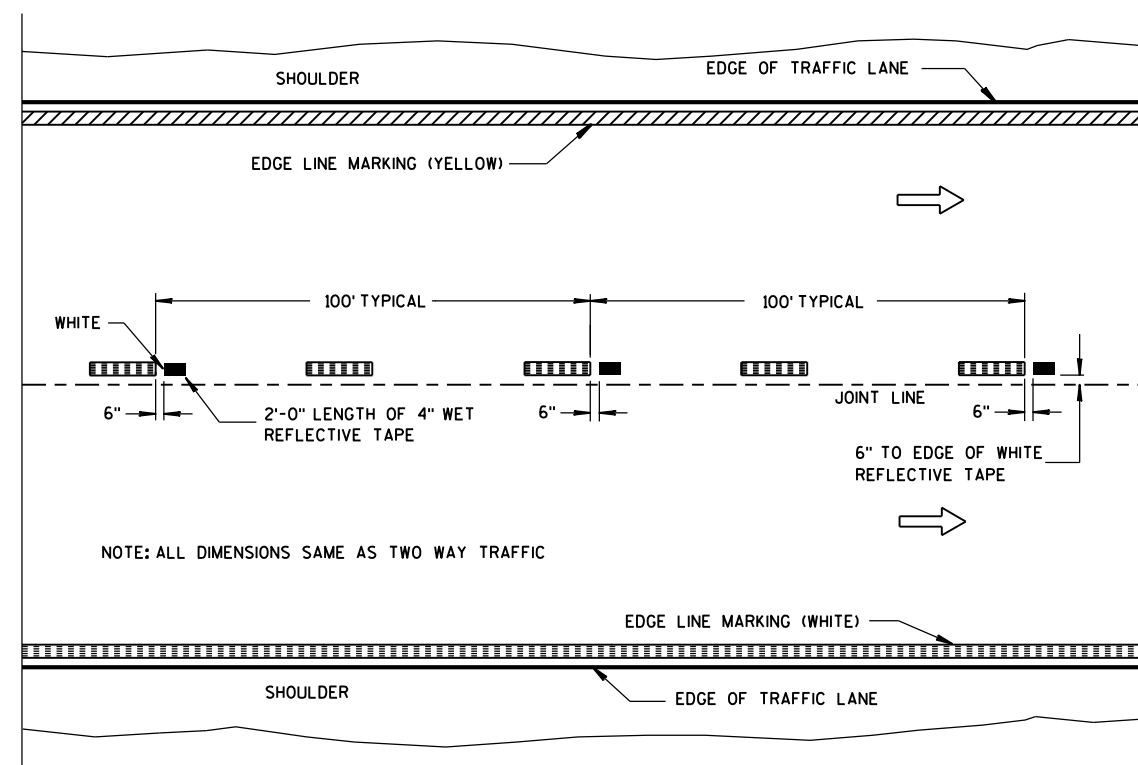
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

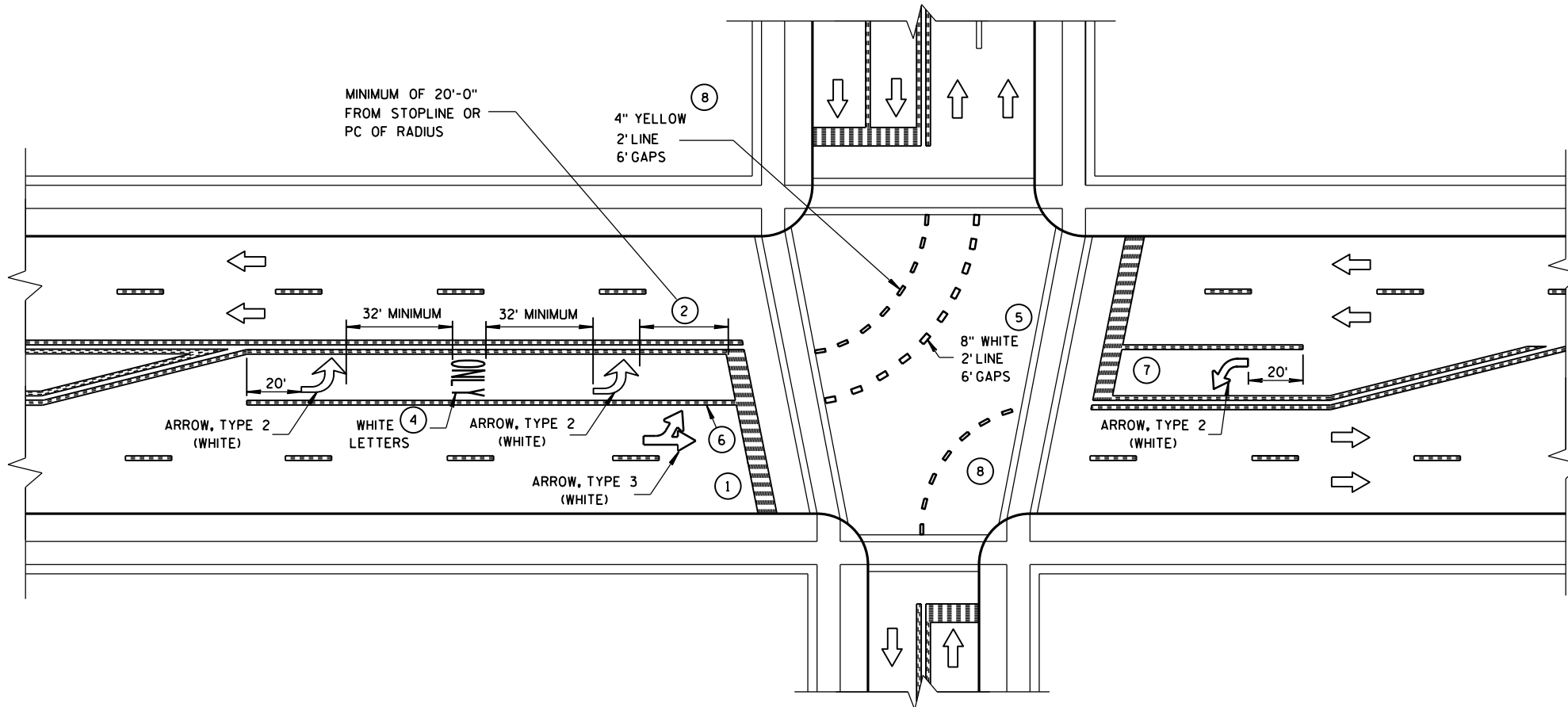
- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5-13-2013
DATE
FHWA

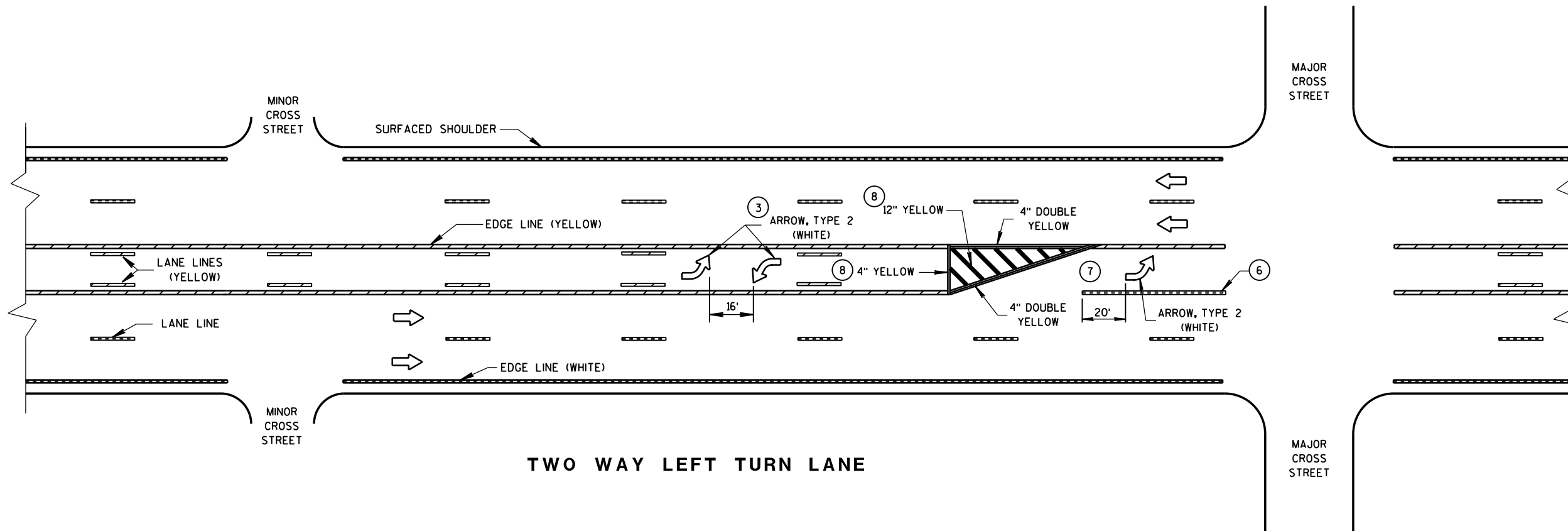
/S/ Travis Feltes
STATE TRAFFIC ENGINEER



GENERAL NOTES

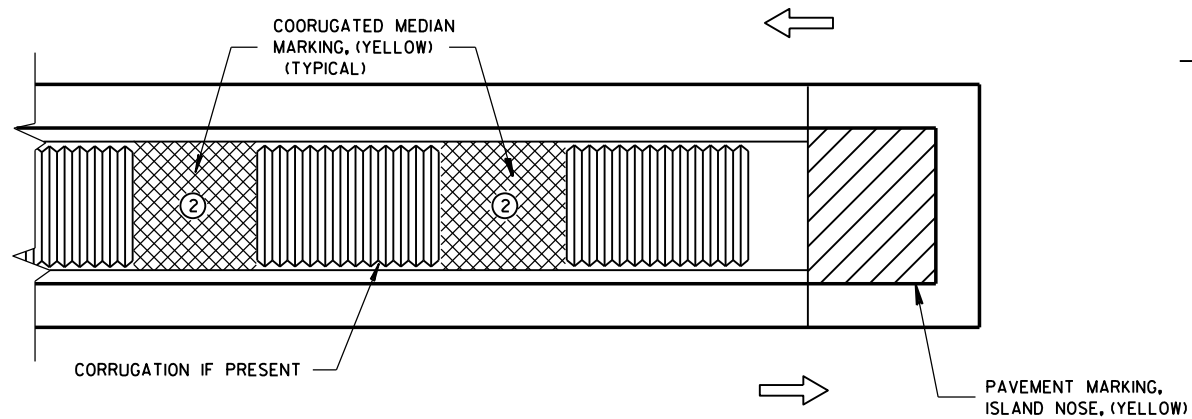
- ① STOP BAR IS REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.
- ② DISTANCE MAY BE ADJUSTED TO ACCOMMODATE SHORT LEFT TURN LANES, AS APPROVED BY THE ENGINEER.
- ③ A SET OF ARROWS IS REQUIRED EVERY 400 FEET OR NEAR INTERSECTIONS OR DRIVEWAYS WITH TURNING TRAFFIC.
- ④ ADD EXTRA SETS OF ONE ARROW AND ONE ONLY PER 160 FEET OR WHEN ON A CURVE.
- ⑤ 8" WHITE WITH 2' LINE 6' GAPS FOR DUAL TURN LANE.
- ⑥ 8" WHITE
- ⑦ ADD SECOND ARROW WHEN TURN BAY IS GREATER THAN OR EQUAL TO 108 FEET.
- ⑧ REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.

NOTE:
ARROW SYMBOL (➡)
SHOWS DIRECTION OF TRAVEL

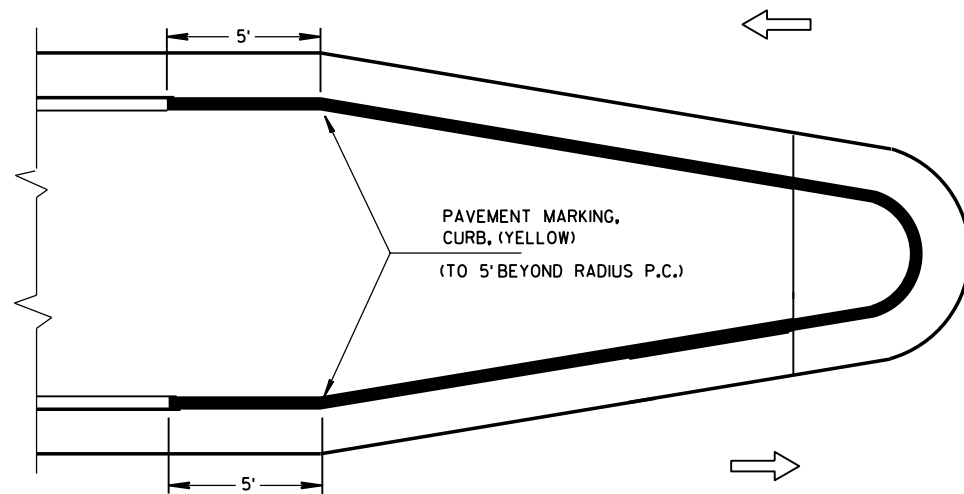


PAVEMENT MARKING
(LEFT TURN LANE)

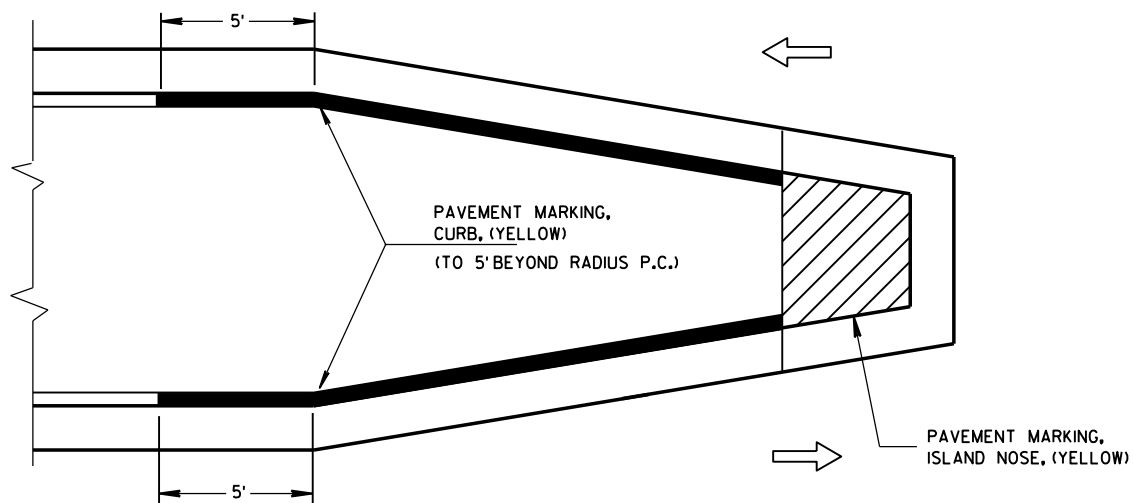
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



MEDIAN ISLAND WITH SQUARE BLUNT NOSE

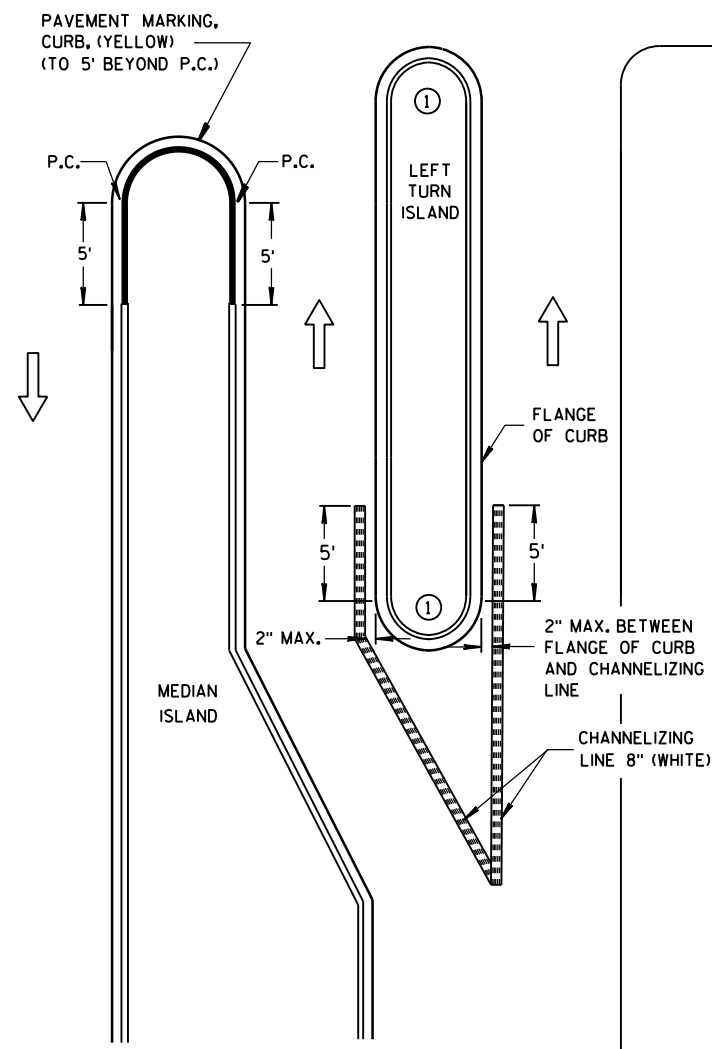


MEDIAN ISLAND WITH ROUND BLUNT NOSE



MEDIAN ISLAND WITH SLOPED NOSE

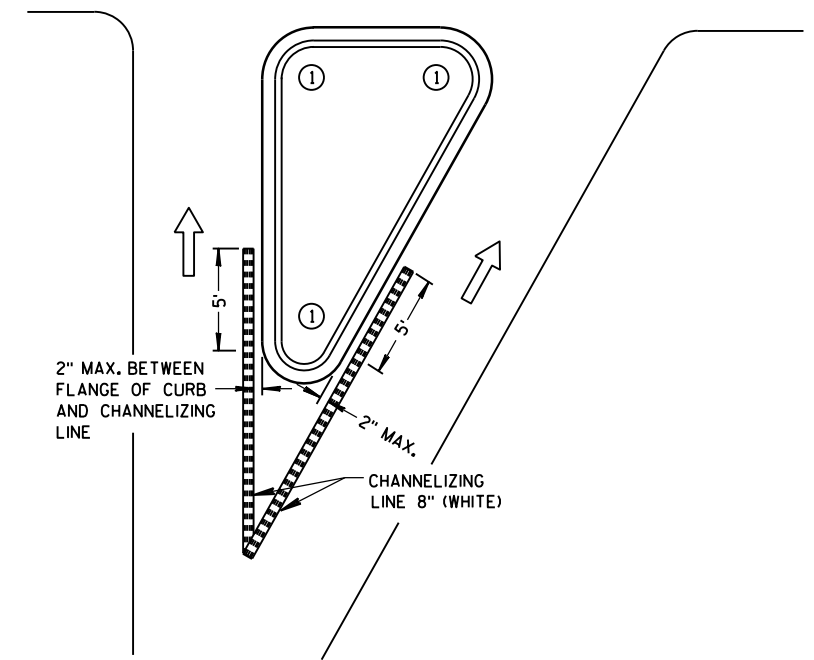
TYPICAL PLACEMENT OF PAVEMENT MARKING ON MEDIAN ISLANDS



LEFT TURN & MEDIAN ISLAND

GENERAL NOTES

- 1 DO NOT MARK CURB NOSES THAT SEPARATE LANES OF TRAFFIC TRAVELING IN THE SAME DIRECTION.
- 2 WHEN CONCRETE CORRUGATED MEDIAN IS CONSTRUCTED TO SEPARATE TRAFFIC OPERATING IN THE OPPOSING DIRECTION YELLOW PAVEMENT MARKING SHALL BE APPLIED TO THE FLAT PORTION OF THE CONCRETE CORRUGATED MEDIAN, THE ITEM OF PAVEMENT MARKING, CONCRETE CORRUGATED MEDIAN, WILL BE MEASURED IN PLACE AND AND ACCEPTED IN ACCORDANCE WITH THE CONTRACT AND PAID FOR AT THE CONTRACT UNIT PRICE PER SQUARE FOOT.



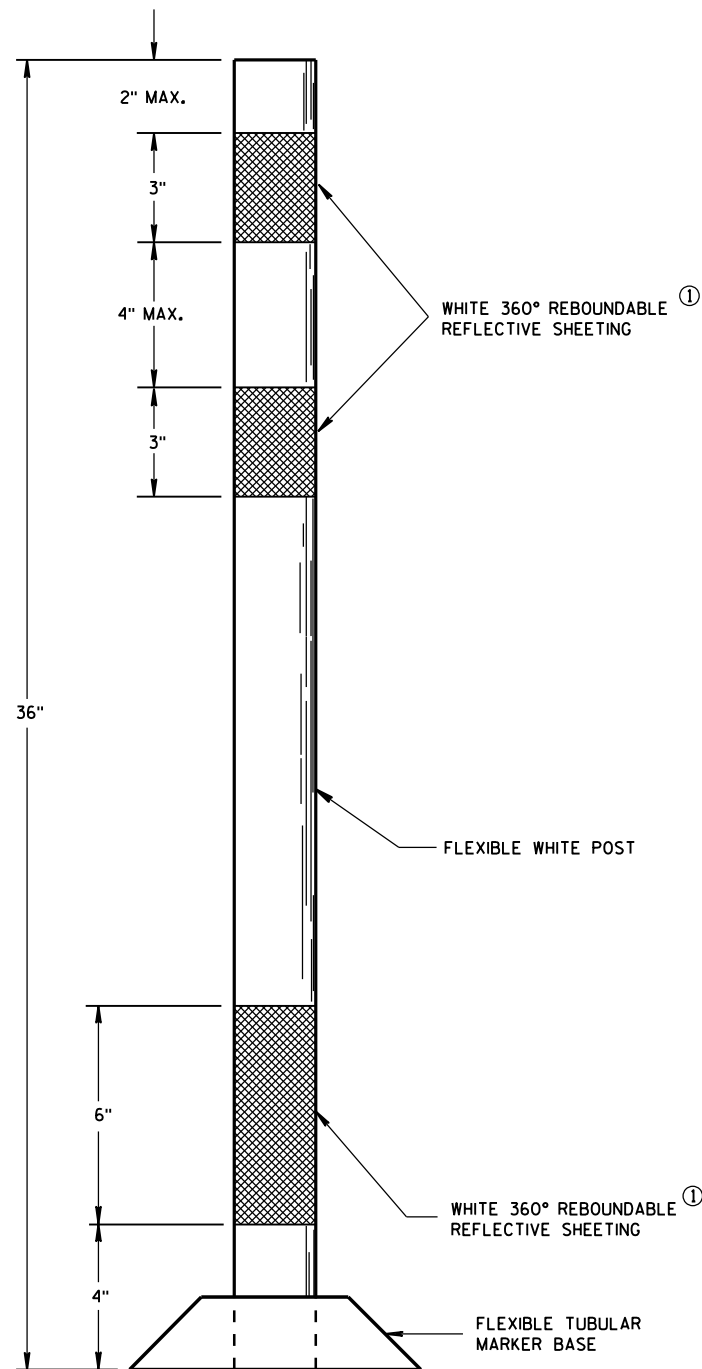
RIGHT TURN ISLAND

LEGEND

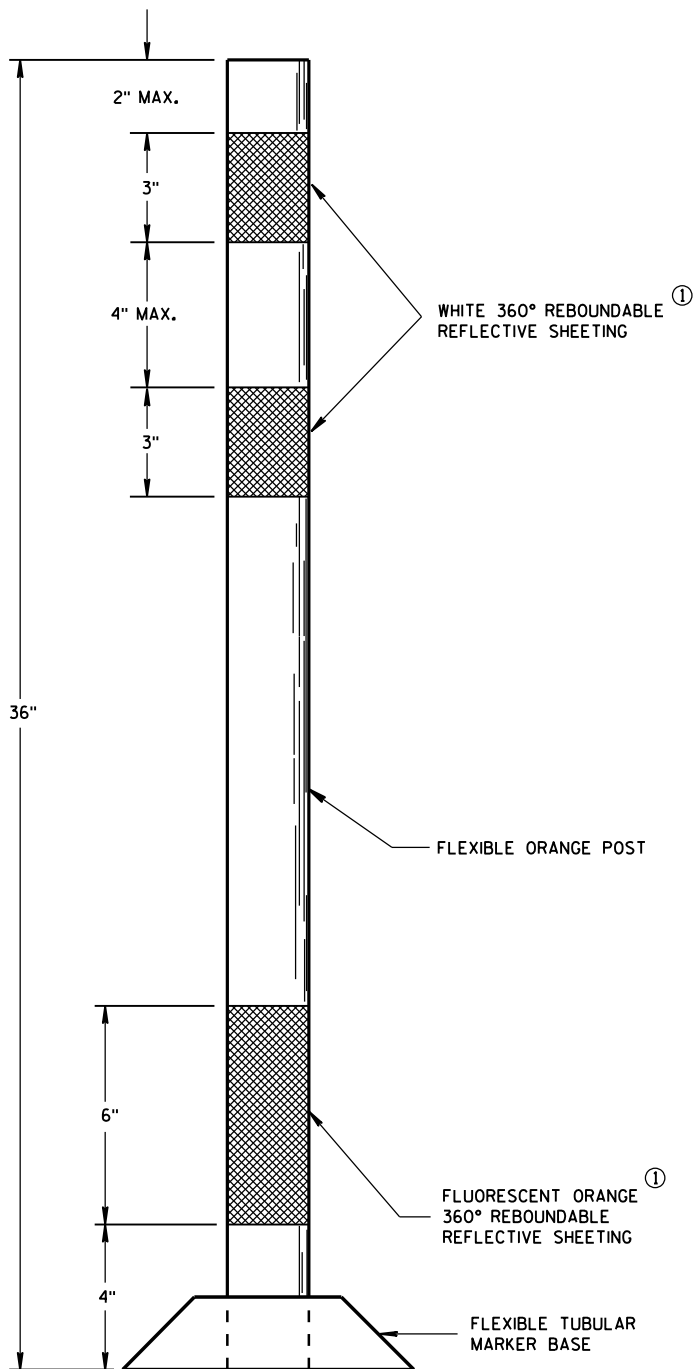
- ISLAND NOSE MARKING
- CURB MARKING
- CORRUGATED MEDIAN MARKING
- DIRECTION OF TRAVEL

PAVEMENT MARKING (ISLANDS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**FLEXIBLE
TUBULAR MARKER POST
PERMANENT CROSSOVER**



**FLEXIBLE
TUBULAR MARKER POST
WORK ZONE**

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

SURFACE MOUNTED BASES SHALL BE FURNISHED IN ACCORDANCE WITH MANUFACTURERS RECOMMENDATIONS TO BE COMPATIBLE WITH FLEXIBLE TUBULAR MARKER POSTS TO A SIZE AND SHAPE THAT WILL PROVIDE A STABLE POST FOUNDATION WHEN SECURED TO THE PAVEMENT.

THE ASPHALTIC ADHESIVE OR BUTYL PAD FURNISHED SHALL BE IN ACCORDANCE WITH MANUFACTURERS RECOMMENDATIONS.

- ① REFLECTIVE SHEETING SHALL FOLLOW THE REQUIREMENTS IN THE APPROVED PRODUCTS LISTING FOR SIGN SHEETING.

FLEXIBLE TUBULAR MARKER POST	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED DATE	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	

LEGEND

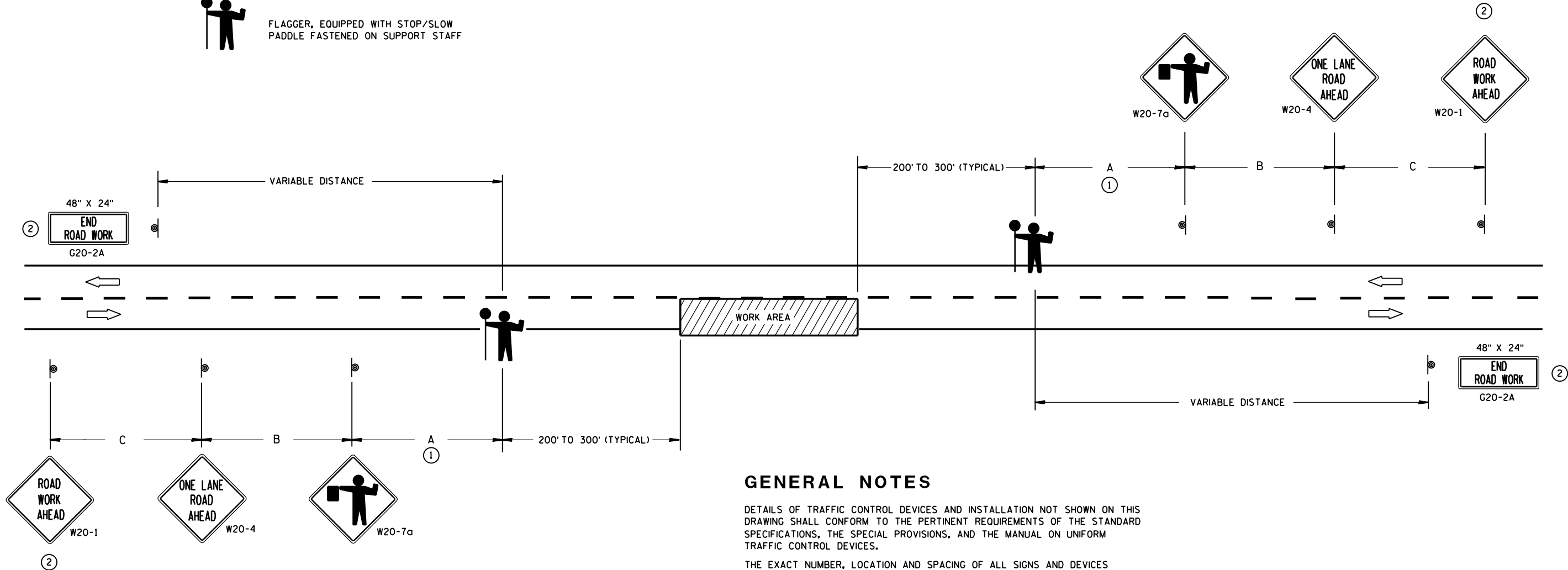
-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

SIGN SPACING TABLE

SPEED LIMIT	SIGN SPACING A,B,C
25-35 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, COVER OR REMOVE ALL TEMPORARY TRAFFIC CONTROL SIGNS.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

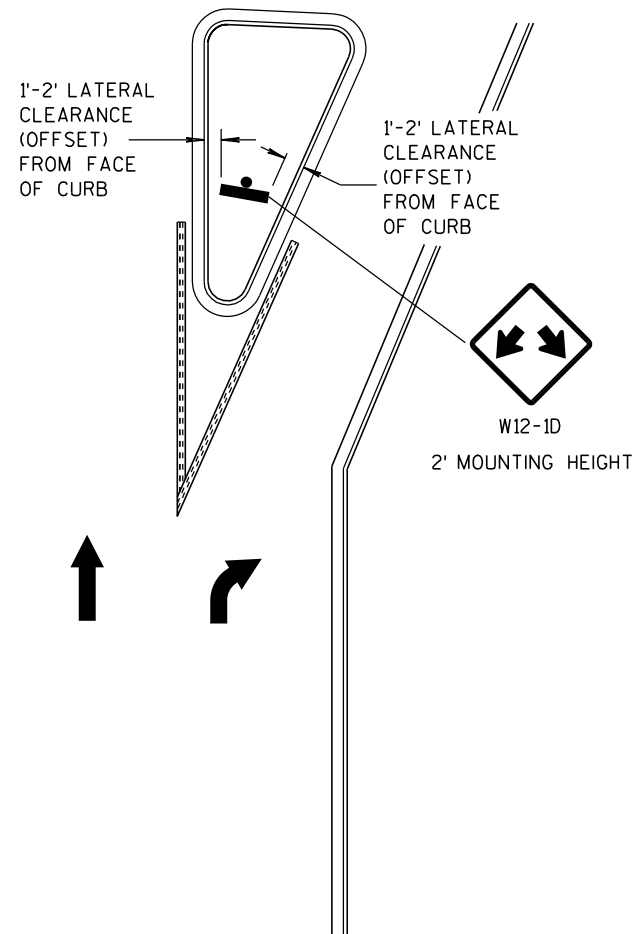
① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.

② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

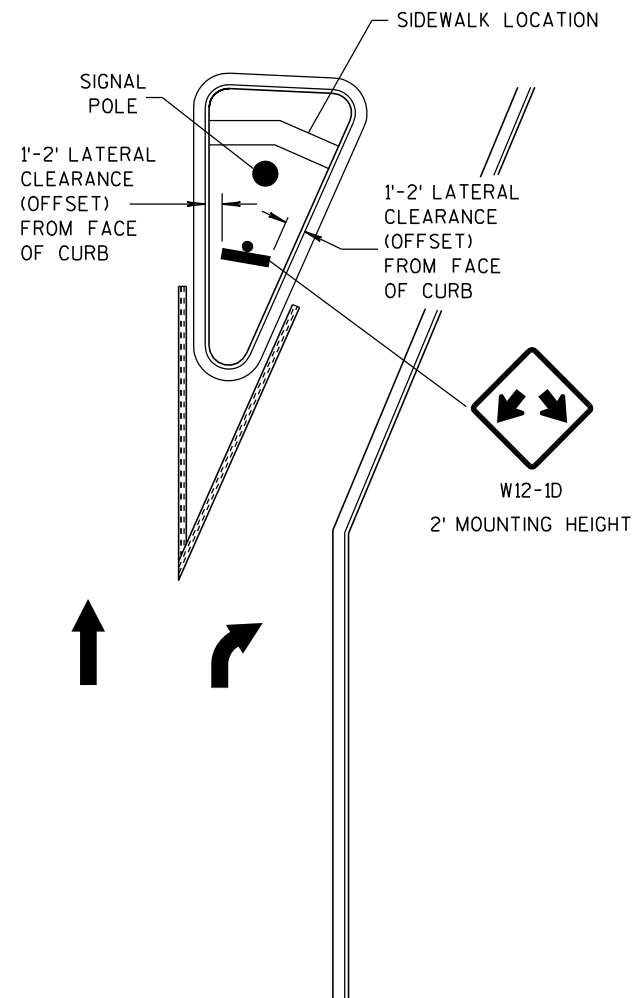
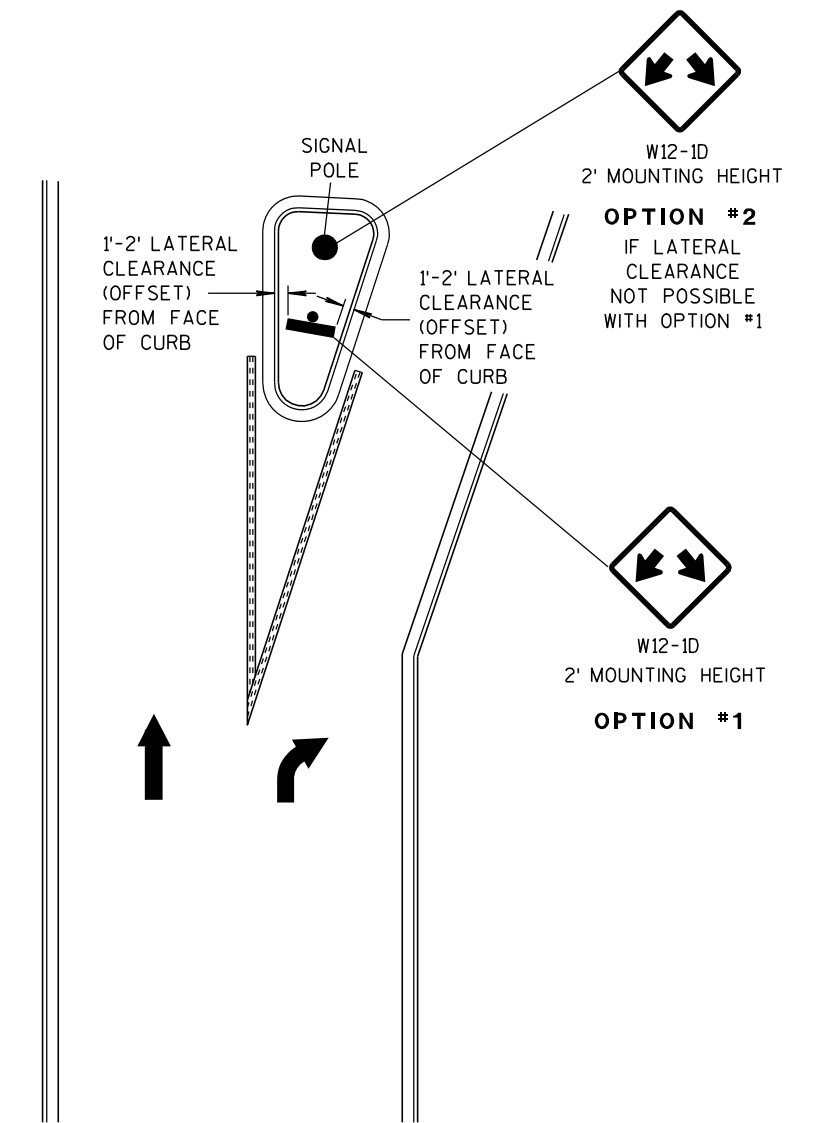
TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



LARGE RIGHT TURN ISLAND

LARGE RIGHT TURN ISLAND
WITH SIGNAL POLE

SMALL RIGHT TURN ISLAND

GENERAL NOTE

APPLIES TO ISLANDS AT LEFT TURNS AT ONE WAY ROADWAYS AS WELL.

SEE MISCELLANEOUS QUANTITIES FOR SIGN SIZE.

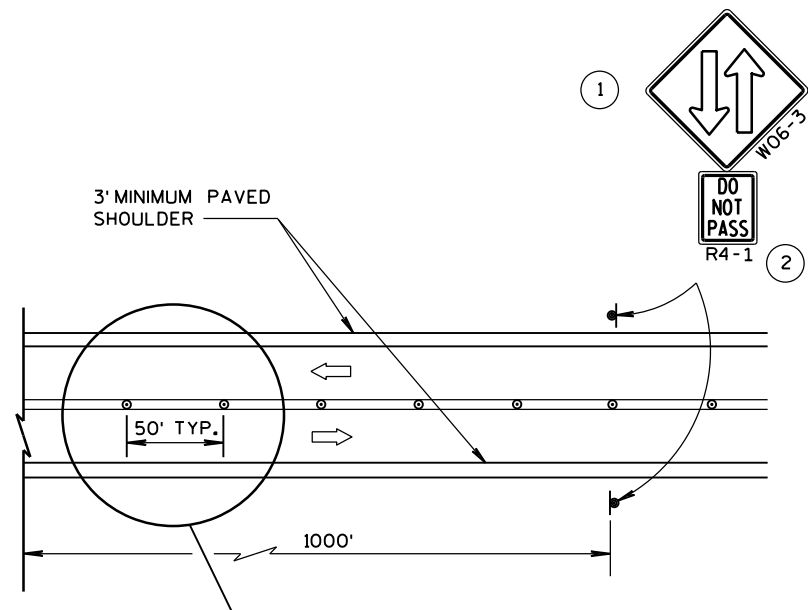
DOUBLE ARROW WARNING SIGN PLACEMENT**DOUBLE ARROW
WARNING SIGN PLACEMENT**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

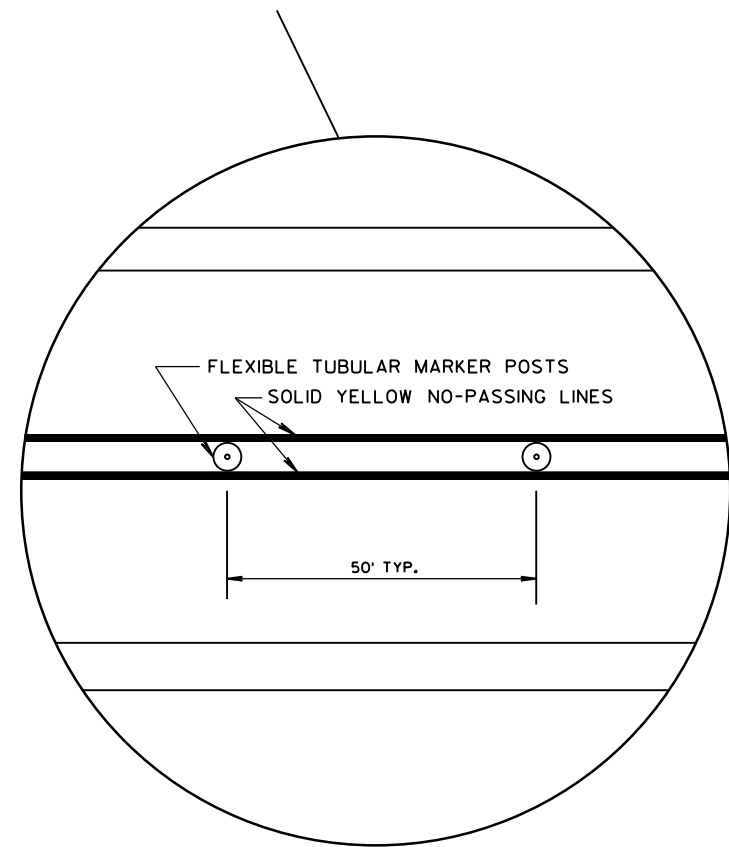
10-22-08
DATE

FHWA

/S/ Thomas N. Notbohm
STATE TRAFFIC ENGINEER OF DESIGN



TWO LANE, TWO WAY OPERATION



LEGEND

-  SIGN ON PERMANENT SUPPORT
-  DELINEATOR FLEXIBLE/TUBULAR MARKER
-  DIRECTION OF TRAFFIC

GENERAL NOTES

ALL SIGNS ARE 48"x48" UNLESS OTHERS NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

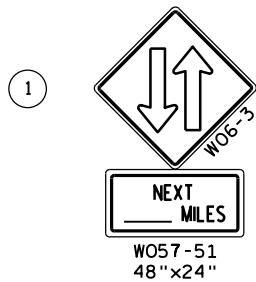
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON "COVERED" OR "DOWNED" SIGNS.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIRABLE) DISTANCE TO EXISTING SIGNS.

A SINGLE ROW OF FLEXIBLE TUBULAR MARKERS ON CENTERLINE EXTEND FOR THE ENTIRE LENGTH OF TWO-WAY TRAFFIC AT 50-FOOT SPACING.

COVER EXISTING CENTERLINE STRIPE WITH TEMPORARY PAVEMENT MARKING, 4-INCH DOUBLE YELLOW.



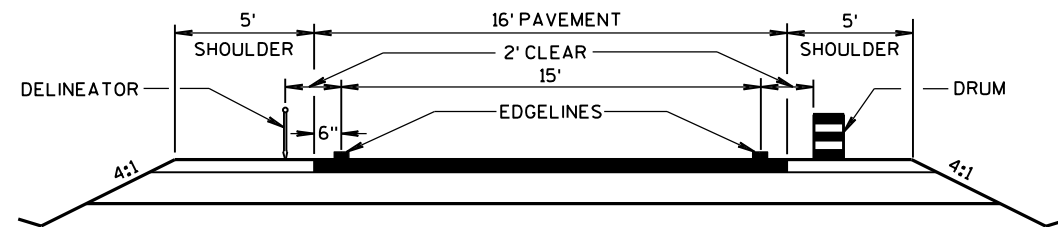
THE W06-3 WITH THE W057-51 SHALL BE LOCATED 200 FEET BEYOND THE END OF THE ACCELERATION LANE OF EACH ENTRANCE RAMP AND/OR 500 FEET BEYOND ANY SIDEROAD. THE W06-3 WITH THE R4-1 SHALL BE LOCATED 1000 FEET BEYOND THE W06-3 AND THE W057-51 AND THE SIGNS SHALL BE ALTERNATED WITH ONE MILE INTERVALS BETWEEN W06-3 SIGNS.

- (2) CONVENTIONAL: 24"x30"
FREEWAY AND EXPRESSWAY: 36"x48"

TRAFFIC CONTROL,
TWO LANE TWO
WAY OPERATION

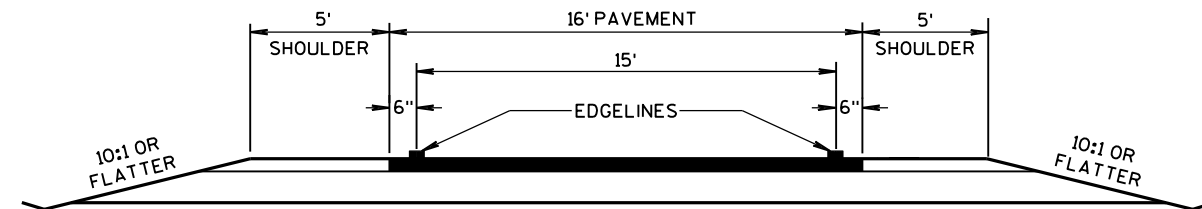
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



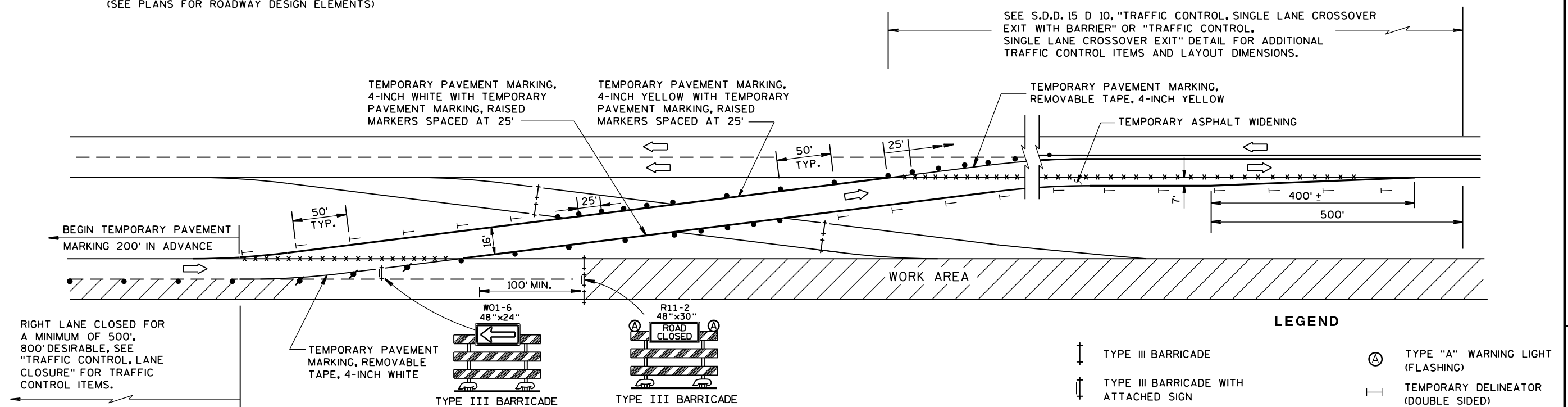
TYPICAL TEMPORARY CROSSOVER ROADWAY DIMENSIONS

(SEE PLANS FOR ROADWAY DESIGN ELEMENTS)



TYPICAL CROSSOVER TO REMAIN IN PLACE ROADWAY DIMENSIONS

(SEE PLANS FOR ROADWAY DESIGN ELEMENTS)



GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN PROPOSED SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) DISTANCE TO EXISTING SIGNS.

TEMPORARY PAVEMENT MARKING REMOVABLE TAPE SHALL BE USED WHEN CROSSING PERMANENT ROADWAY SURFACES THAT WILL REMAIN AFTER USE OF CROSSOVER AND TEMPORARY PAVEMENT MARKING WHERE USED.

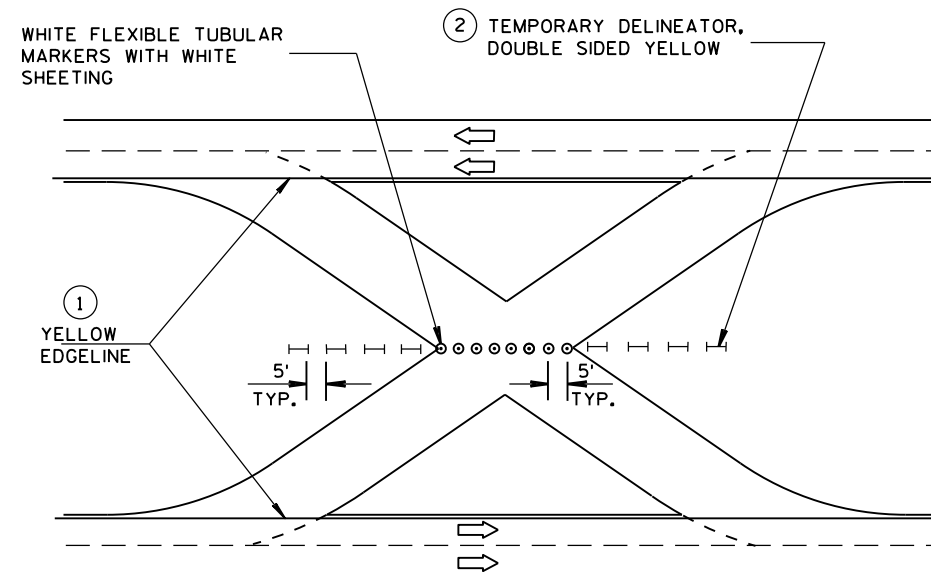
ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON "COVERED" OR "DOWNED" SIGNS.

REVERSE DEVICES WHEN OTHER LEG OF CROSSOVER IS IN USE.

- 1 FOR PERMANENT CROSSOVER, PAVEMENT MARKING SHOULD CONFORM TO SECTION 646 OF THE STANDARD SPECIFICATIONS.
- 2 FOR PERMANENT CROSSOVER, INSTALL PERMANENT DELINEATORS ACCORDING TO SECTION 633 OF THE STANDARD SPECIFICATIONS.



TRAFFIC CONTROL FOR CROSSOVER THAT IS NOT IN USE

**TRAFFIC CONTROL,
SINGLE LANE CROSSOVER**

**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

APPROVED

10-16-2015
DATE

FHWA

/S/ Peter Amakobe Atepe
STATEWIDE WORK ZONE TRAFFIC
SAFETY ENGINEER

LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMENENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLASHING ARROW BOARD
- TYPE "A" WARNING LIGHT (FLASHING)
- REMOVING PAVEMENT MARKING
- DIRECTION OF TRAFFIC
- WORK AREA

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIREABLE) DISTANCE TO EXISTING SIGNS.

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON "COVERED" OR "DOWNED" SIGNS.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUMS.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

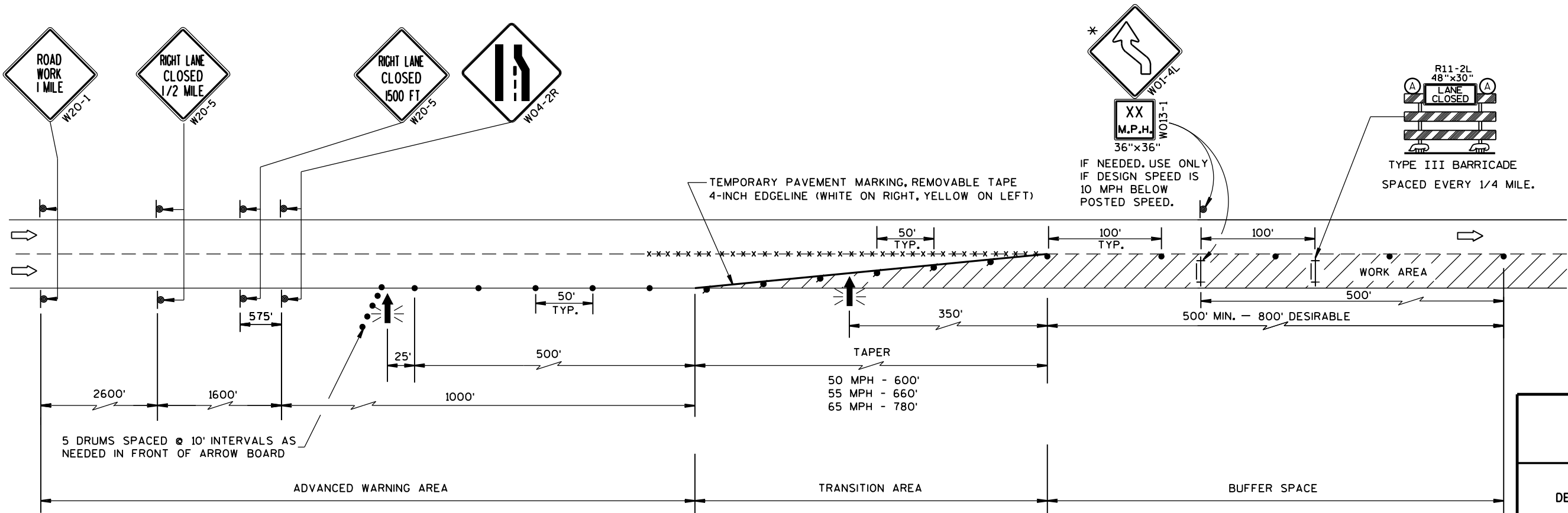
REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR LONGER THAN 4 OR MORE DAYS AND NIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

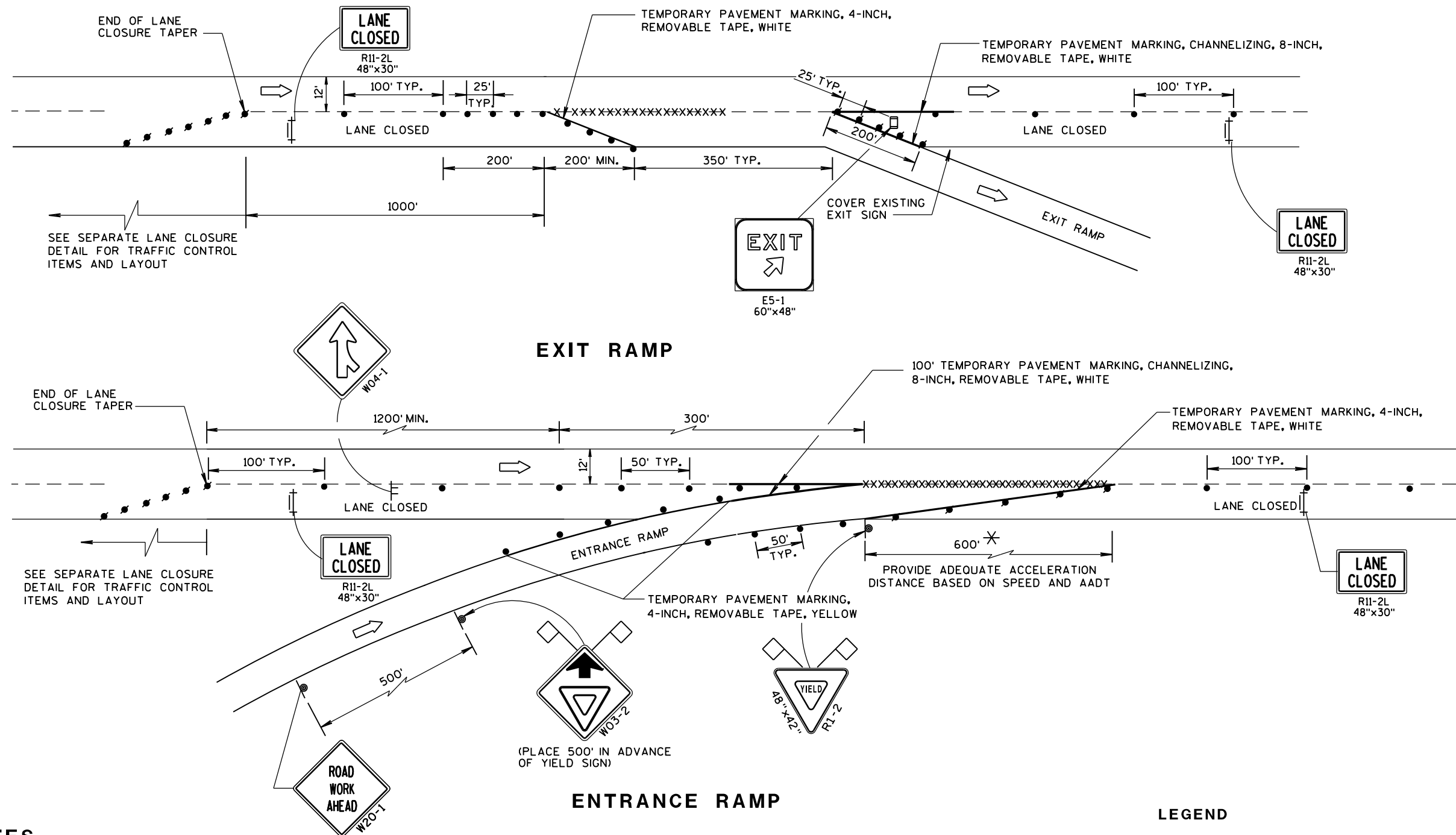
IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP. THE LANE CLOSURE MUST MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE 1/2 THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.

* THE LEFT REVERSE CURVE SIGN (WO1-4L) IS ONLY REQUIRED WHEN THIS DETAIL IS USED IN COMBINATION WITH "SINGLE LANE CROSSOVER" DETAIL.



TRAFFIC CONTROL, LANE CLOSURE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Feb. 2015 DATE	/S/ Travis Fettes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



GENERAL NOTES

THE INSTALLATIONS SHOWN ON THIS SHEET ARE TYPICAL EXAMPLES AND ARE NOT INTENDED TO REPRESENT ANY PARTICULAR RAMP. AT SPECIFIC FIELD LOCATIONS, SIMILAR INSTALLATIONS SHALL BE USED AND ADJUSTED TO THE GEOMETRICS OF THE RAMP AS COORDINATED WITH THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SEE SEPARATE LANE CLOSURE DETAIL FOR TYPICAL SPACING OF TYPE III BARRICADES AND R11-2L "LANE CLOSED" SIGNS.

YIELD SIGN AND WARNING SIGNS ON ENTRANCE RAMP ARE ALSO APPROPRIATE FOR CLOSURE OF THE MAINLINE LEFT LANE. OMIT THE YIELD SIGN IF MORE THAN ONE LANE REMAINS OPEN ON THE MAINLINE AND THE RAMP TAPER IS AT LEAST AS LONG AS THE NORMAL ENTRANCE RAMP TAPER AT THE SITE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF INDICATED IN MISCELLANEOUS QUANTITIES, SUBSTITUTE FLEXIBLE TUBULAR MARKERS FOR DRUMS IN THE GORE BETWEEN THE ENTRANCE RAMP AND MAINLINE TRAFFIC.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF LANE CLOSURE IS TO BE IN PLACE FOR 7 OR MORE CONTINUOUS DAYS AND NIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

* LENGTH OF OPENING MAY BE REDUCED TO 150 FEET DURING STAGING OF WORK IN IMMEDIATE AREA OF RAMP TAPER.

LEGEND

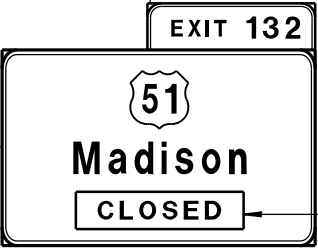
- ⊙ SIGN ON PERMANENT SUPPORT
- ┃ SIGN ON TEMPORARY SUPPORT
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- XXXXX REMOVING PAVEMENT MARKING (SEE GENERAL NOTES)
- ┃ TYPE III BARRICADE WITH ATTACHED SIGN
- FLAGS, 16" x 16" MIN., (ORANGE)
- ➡ DIRECTION OF TRAFFIC

TRAFFIC CONTROL, EXIT AND ENTRANCE RAMP WITHIN LANE CLOSURE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Sept. 2015 DATE	/S/ Peter Amokobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



G20-60
108"x24"

OR



G20-60
108"x24"

PLACE SIGN G20-60 OVER MILEAGE
ON EXISTING E1-1A SIGN



COVER ARROW ON
EXISTING E4-1A
SIGN (COVERING
SIGNS TYPE I)

G20-61
120"x30"

GENERAL NOTES

THIS RAMP CLOSURE DETAIL IS TYPICAL FOR CLOSING A RIGHT SIDE EXIT RAMP. FOR A LEFT SIDE EXIT RAMP, REVERSE THE TRAFFIC CONTROL.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

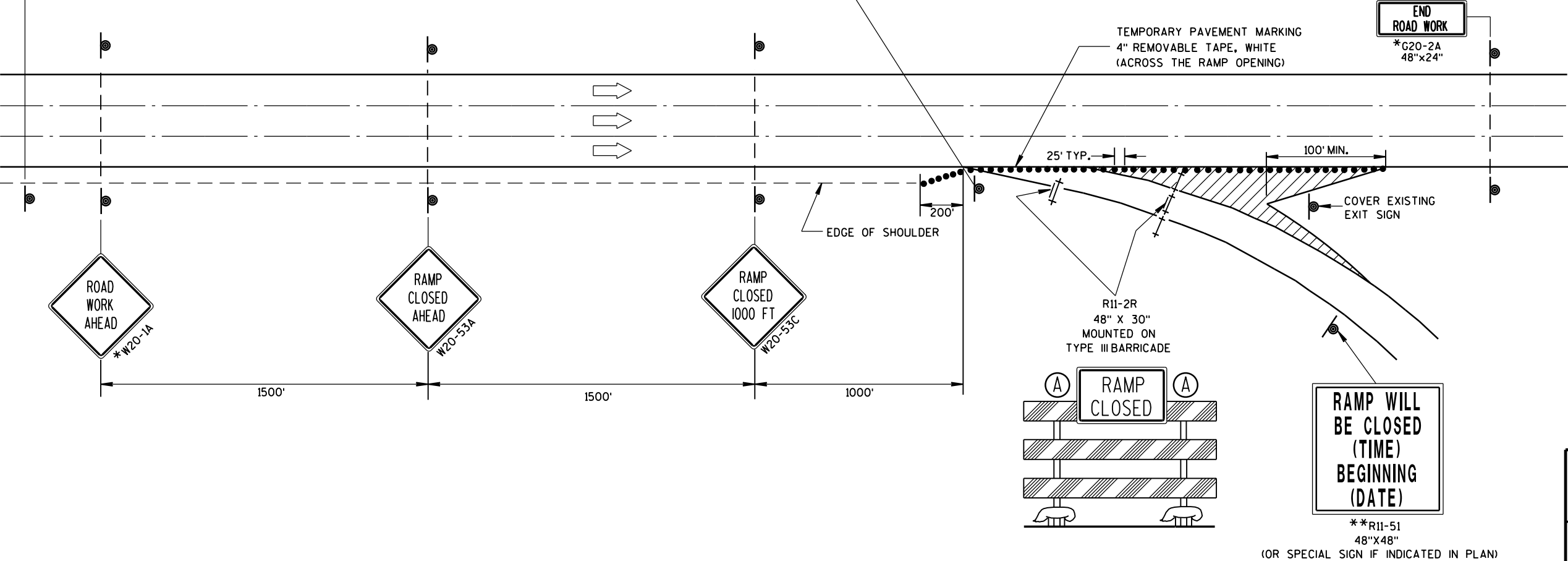
PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF RAMP CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

WORK AREAS WITH A DROPOFF ALONG THE EDGE OF AN OPEN TRAVEL LANE SHALL BE LEVELED WITH TEMPORARY FILL WHEN THE CONTRACTOR IS NOT WORKING ADJACENT TO THE TRAVEL LANE. DRUMS SHALL BE PLACED ENTIRELY OUTSIDE THE TRAVEL LANE, ALLOWING THE FULL UNOBSTRUCTED LANE WIDTH, WHEN THE WORK IS NOT IN PROGRESS.

WHERE MEDIAN BARRIER IS IN PLACE, SIGNS SHOWN ON LEFT SIDE OF ROADWAY MAY BE OMITTED FOR RIGHT SIDE RAMP CLOSURES OF LESS THAN 12-HOUR DURATION.

* W20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE RAMP CLOSURE IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT.

** PLACE "RAMP WILL BE CLOSED" SIGN 7 CALENDAR DAYS PRIOR TO CLOSURE OR AS DIRECTED BY THE ENGINEER. SEE WISCONSIN STANDARD SIGN PLATES FOR SIGN LAYOUT.



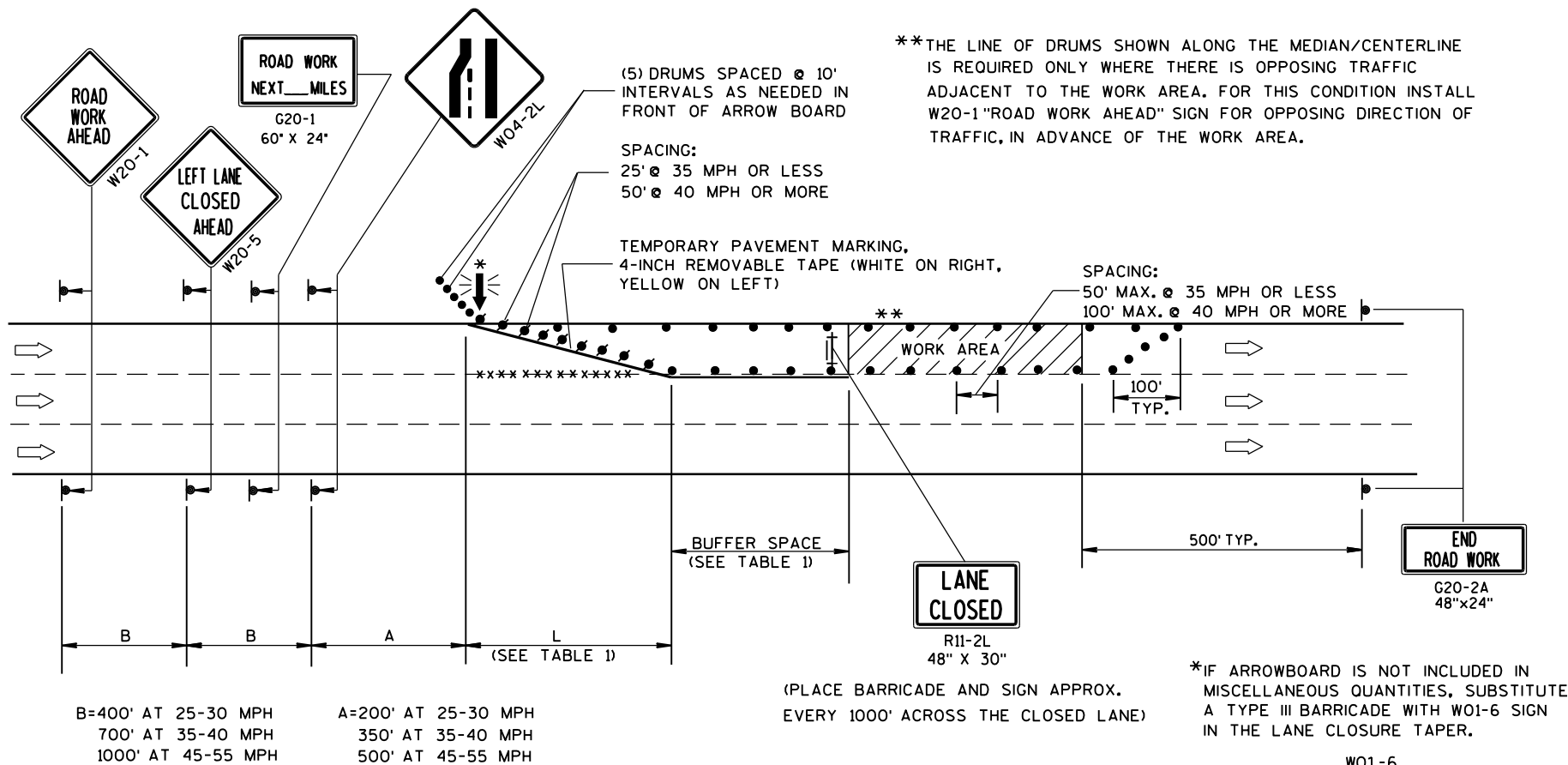
LEGEND

- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- TRAFFIC CONTROL DRUM
- SIGN ON PERMANENT SUPPORT
- TYPE "A" WARNING LIGHT (FLASHING)
- DIRECTION OF TRAFFIC

TRAFFIC CONTROL, EXIT RAMP CLOSURE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept. 2015 /S/ Peter Amakobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



GENERAL NOTES

THIS LANE CLOSURE DETAIL IS TYPICAL FOR CLOSING THE LEFT LANE. FOR A RIGHT LANE CLOSURE, REVERSE THE TRAFFIC CONTROL.

THIS DETAIL MAY BE USED FOR ROADWAYS WITH EITHER TWO OR THREE LANES IN EACH DIRECTION.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

ON UNDIVIDED ROADWAYS, OMIT THE SIGNS SHOWN ON LEFT SIDE OF ROAD.

W20-1, G20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE LANE CLOSURE IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT.

OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROWBOARDS SO THE APPROACHING DRIVER HAS A CLEAR VIEW OF THE ARROWBOARDS AND LANE CLOSURE DRUMS.

PLACE THE ARROWBOARD AS CLOSE AS POSSIBLE TO THE BEGINNING OF THE LANE CLOSURE TAPER, PREFERABLY ON THE SHOULDER OR TERRACE.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

TABLE 1
TAPER AND BUFFER SPACE
FOR 12' LANE WIDTH

S	L	BUFFER SPACE
25	125'	55'
30	180'	85'
35	245'	120'
40	320'	170'
45	540'	220'
50	600'	280'
55	660'	335'

FOR LANE WIDTH OTHER THAN 12':

L = WS AT 45 MPH OR GREATER

$L = \frac{WS^2}{60}$ AT 40 MPH OR LESS

L = TAPER LENGTH IN FEET

S = NON-CONSTRUCTION SPEED LIMIT (MPH)

W = WIDTH OF LANE CLOSURE

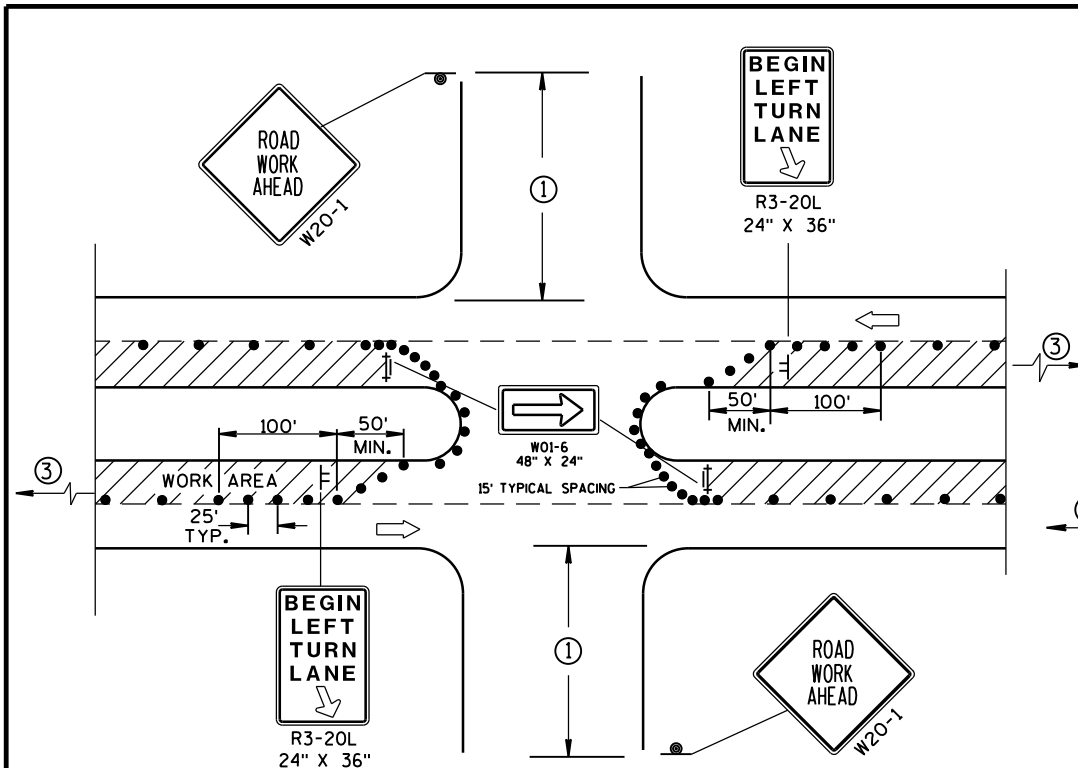
LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLASHING ARROW BOARD
- DIRECTION OF TRAFFIC
- REMOVING PAVEMENT MARKING (SEE GENERAL NOTES)
- WORK AREA

TRAFFIC CONTROL,
SINGLE LANE CLOSURE,
NON-FREEWAY/EXPRESSWAY

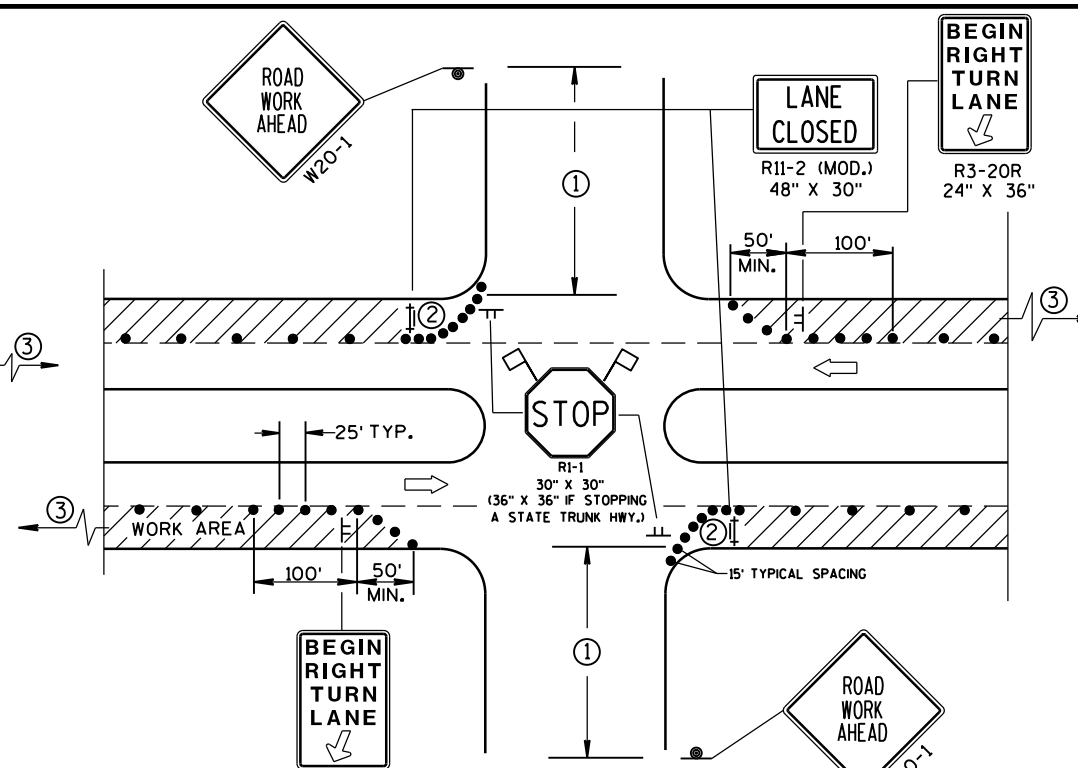
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Feb. 2015 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



DETAIL A
FOR LEFT LANE CLOSURE AT
INTERSECTION OR MEDIAN OPENING

PROVIDE TURN LANES AT
INTERSECTIONS WHENEVER
STAGING OF WORK ALLOWS.
TAPER AND TURN LANE
LENGTHS BASED ON FIELD
CONDITIONS AS APPROVED
BY THE ENGINEER.



DETAIL B
FOR RIGHT LANE CLOSURE
AT INTERSECTION

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

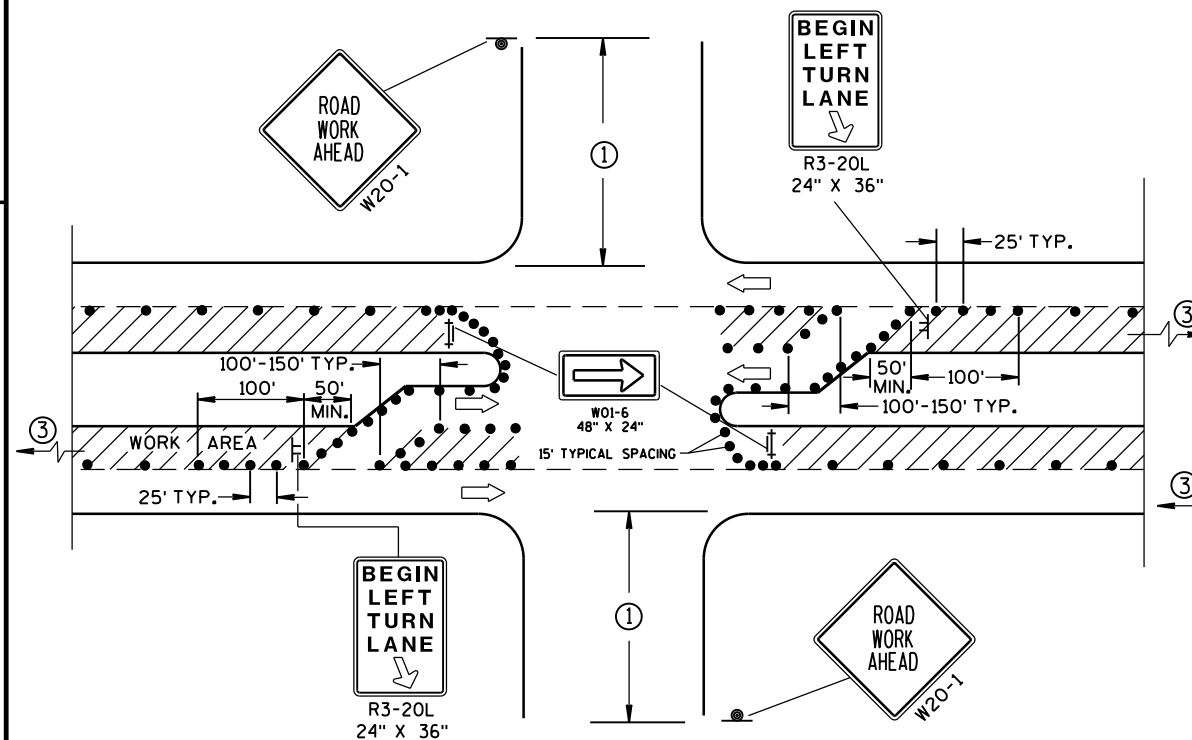
SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

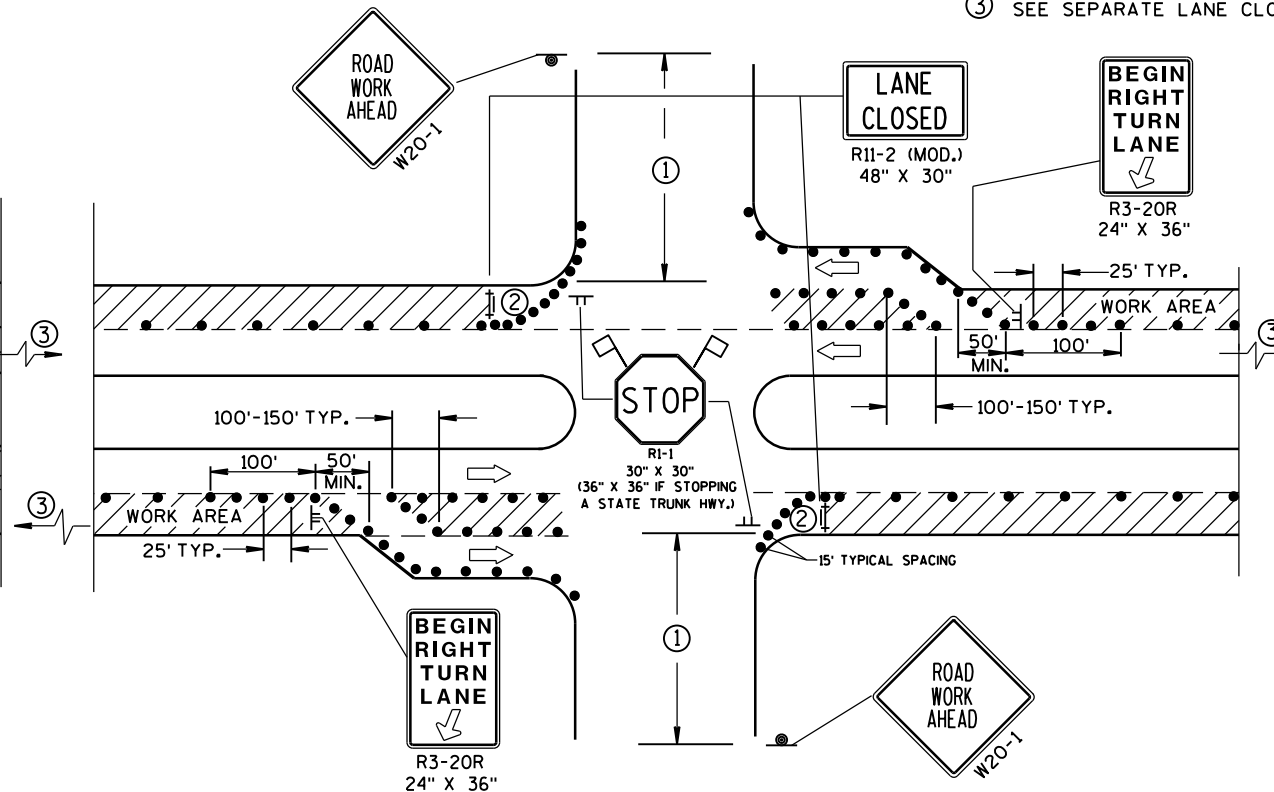
CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

- ① 500' TYPICAL OR AT LAST INTERSECTION, WHICHEVER IS CLOSER.
350' IF 35-40 MPH.
200' IF 25-30 MPH.
- ② ALSO USE BARRICADE AND 15-FOOT TYPICAL DRUM SPACING AT COMMERCIAL DRIVEWAYS.
- ③ SEE SEPARATE LANE CLOSURE DETAIL FOR ADDITIONAL TRAFFIC CONTROL.



DETAIL C
FOR LEFT LANE CLOSURE AT INTERSECTION OR
MEDIAN OPENING (WITH LEFT TURN BAY OPEN)



DETAIL D
FOR RIGHT LANE CLOSURE AT INTERSECTION
(WITH RIGHT TURN BAY OPEN)

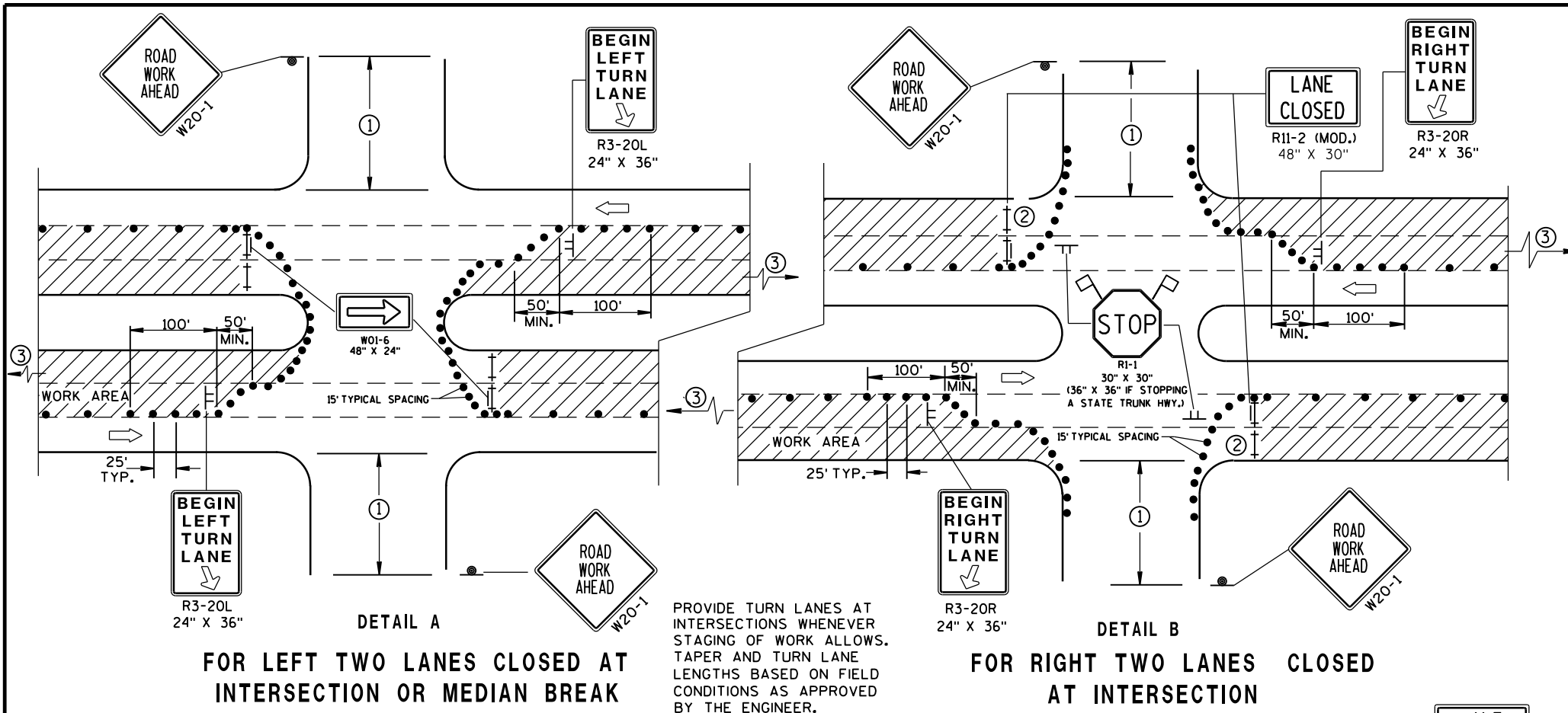
LEGEND

- TRAFFIC CONTROL DRUM
- ⊙ SIGN ON PERMANENT SUPPORT
- ⊢ SIGN ON TEMPORARY SUPPORT (5' MIN. MOUNTING HEIGHT)
- ⊢ TYPE III BARRICADE WITH ATTACHED SIGN AND TYPE "A" WARNING LIGHT (FLASHING)
- ➡ DIRECTION OF TRAFFIC
- 🚩 FLAGS, 16" X 16" MIN., (ORANGE)
- ▨ WORK AREA

TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Nov. 2014 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

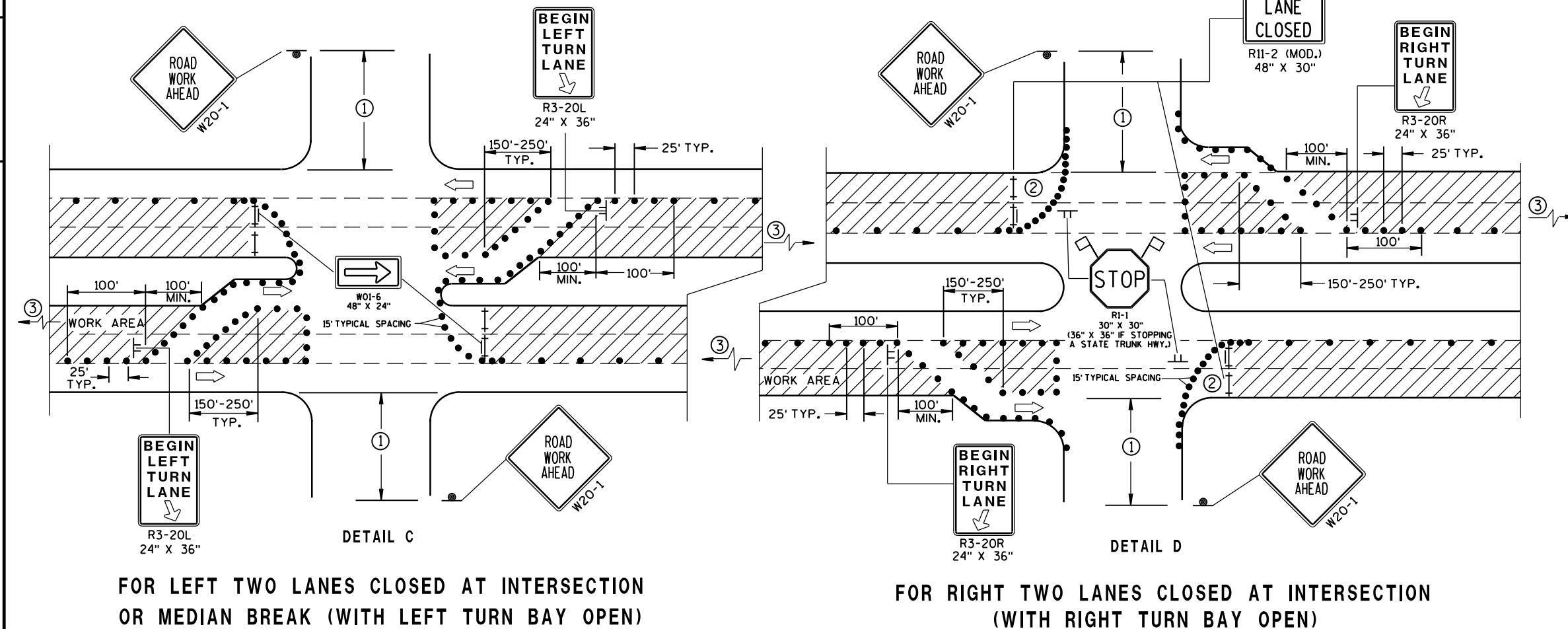
CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

- ① 500 FEET TYPICAL OR AT LAST INTERSECTION, WHICHEVER IS CLOSER. 350 FEET IF 35-40 MPH. 200 FEET IF 25-30 MPH.
- ② ALSO USE BARRICADES AND 15-FOOT TYPICAL DRUM SPACING AT COMMERCIAL DRIVEWAYS.
- ③ SEE SEPARATE LANE CLOSURE DETAIL FOR ADDITIONAL TRAFFIC CONTROL.

LEGEND

- TRAFFIC CONTROL DRUM
- ⊙ SIGN ON PERMANENT SUPPORT
- ⊢ SIGN ON TEMPORARY SUPPORT (5' MIN. MOUNTING HEIGHT)
- ⊢ TYPE III BARRICADE
- ⊢ TYPE III BARRICADE WITH ATTACHED SIGN AND TYPE "A" WARNING LIGHT (FLASHING)
- ➡ DIRECTION OF TRAFFIC
- ⚠ FLAGS, 16" X 16" MIN., (ORANGE)
- ▨ WORK AREA



TRAFFIC CONTROL, INTERSECTION WITHIN TWO LANE CLOSURE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Nov. 2014	/S/ Travis Feites
DATE	STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

LEGEND

- TRAFFIC CONTROL DRUM
- ⦿ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ⚡➡ FLASHING ARROW BOARD
- ▨ WORK AREA

GENERAL NOTES

THIS DETAIL IS TYPICAL FOR CLOSING THE RIGHT SHOULDER. FOR CLOSING THE LEFT SHOULDER, REVERSE THE TRAFFIC CONTROL.

THIS DETAIL MAY BE USED FOR DIVIDED ROADWAYS WITH ANY NUMBER OF TRAVEL LANES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

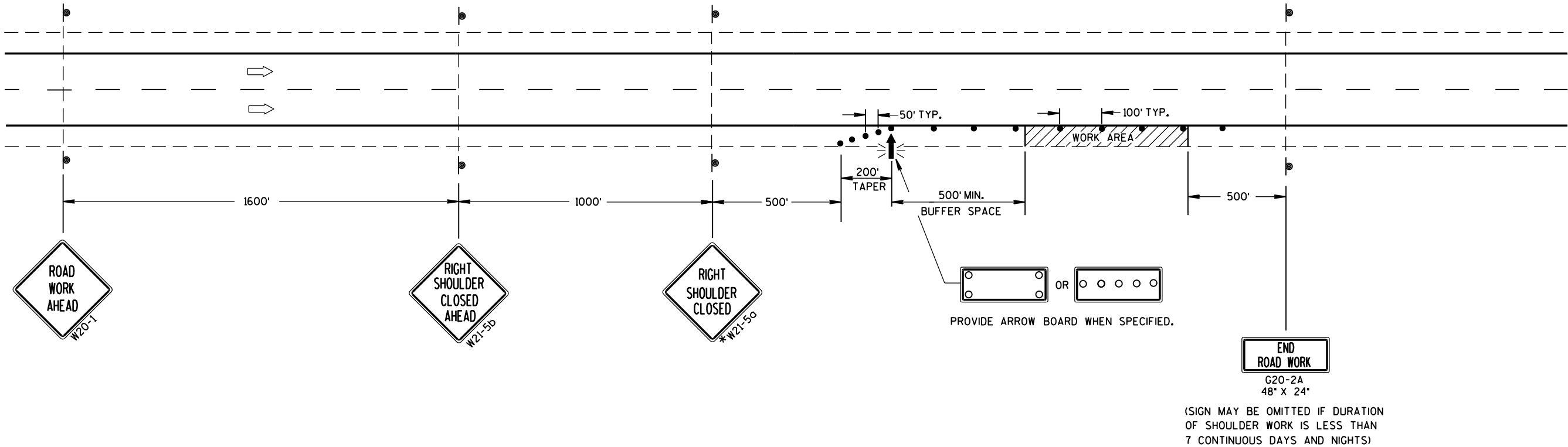
SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

WHEN A RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

*FOR SHORT DURATION SHOULDER WORK OF LESS THAN ONE HOUR, THE W21-5a SIGN MAY BE OMITTED.

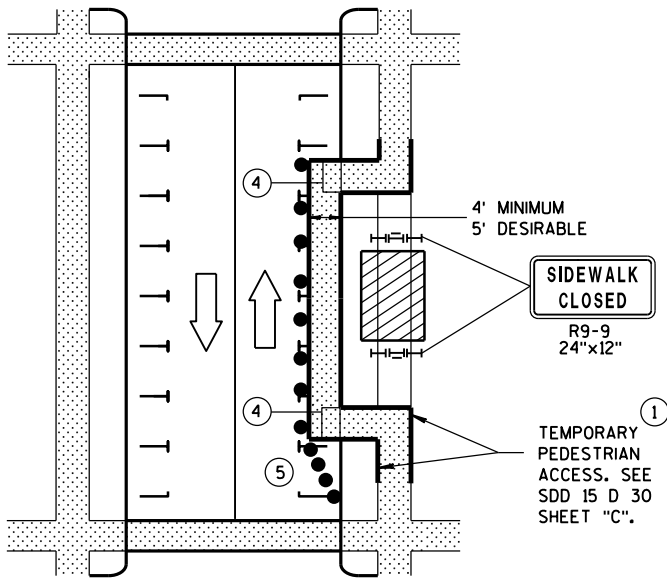


TRAFFIC CONTROL
SHOULDER CLOSURE ON DIVIDED
ROADWAY, SPEEDS GREATER
THAN 40 MPH

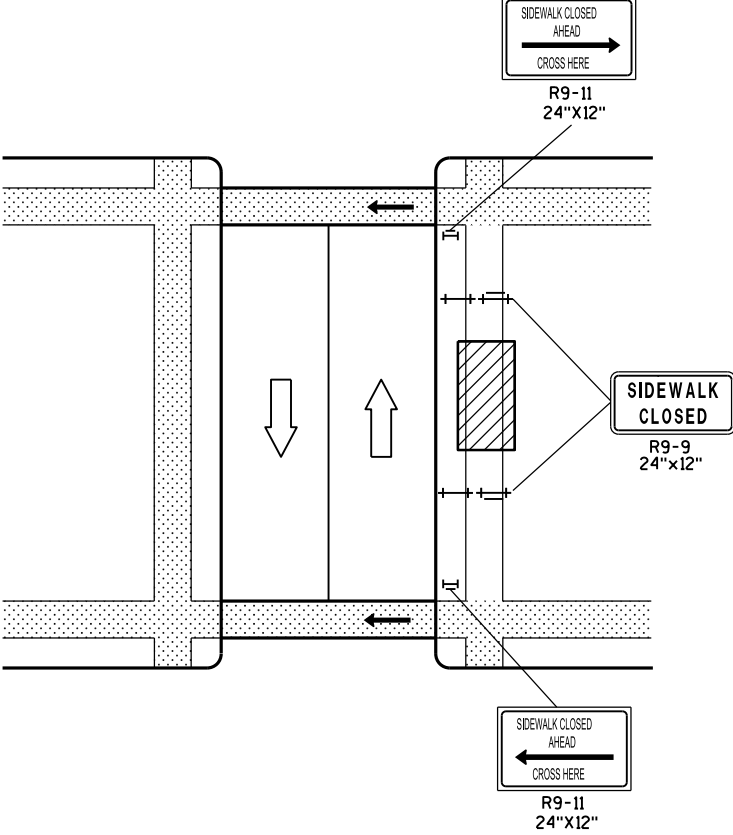
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/2013 /S/ Travis Feltz
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA

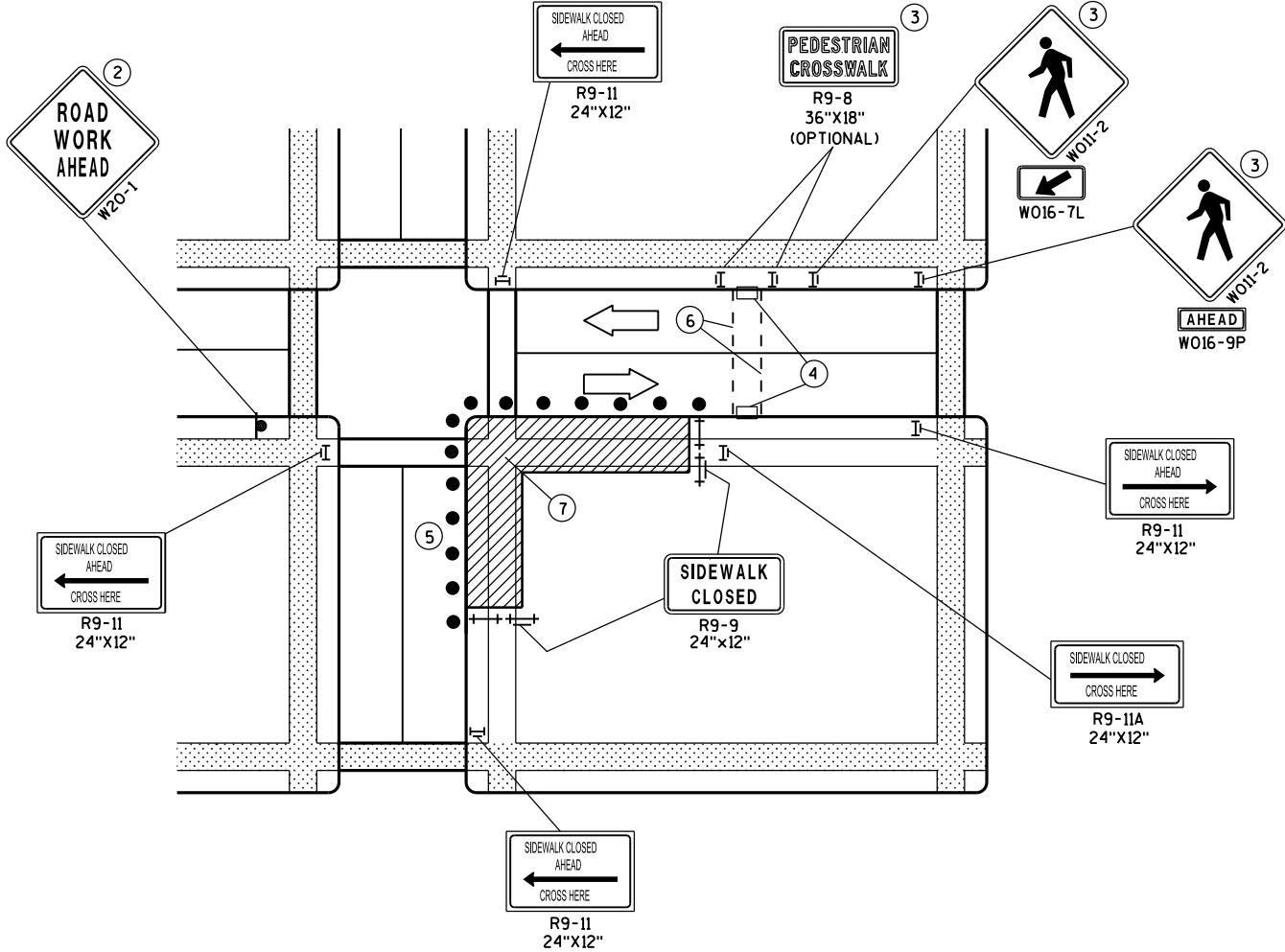
NOTE: MAY BE USED ON ROADWAY WITH POSTED SPEED OF LESS THAN 40 MPH.



MID-BLOCK SIDEWALK CLOSURE IN PARKING LANE

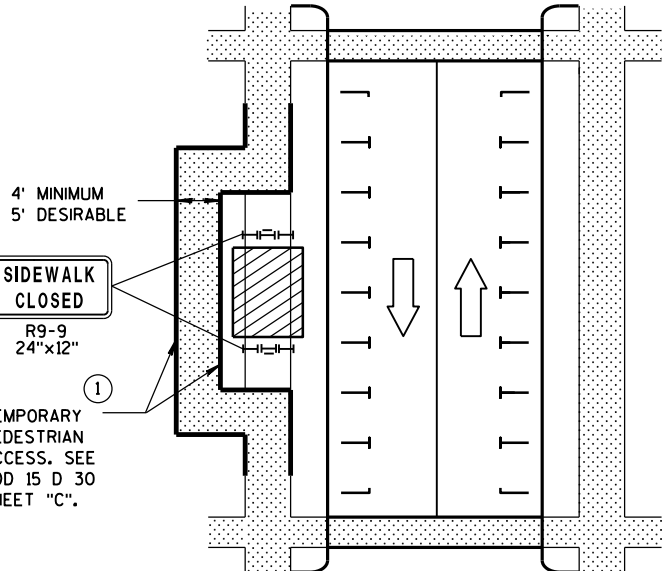


MID-BLOCK SIDEWALK CLOSURE



CORNER SIDEWALK CLOSURE WITH TEMPORARY CROSSWALK

NOTE: LAYOUT SAME AS ABOVE.



SIDEWALK DIVERSION

GENERAL NOTES

WHEN CLOSING OR RELOCATING CROSSWALKS OR SIDEWALKS, PROVIDE DETECABLE TEMPORARY FACILITIES AND INCLUDE ACCESSIBILITY FEATURES CONSISTENT WITH EXISTING PEDESTRIAN FACILITIES.

TEMPORARY TRAFFIC CONTROL DEVICES FOR PEDESTRIANS ARE SHOWN. OTHER DEVICES MAY BE NECESSARY TO CONTROL VEHICULAR TRAFFIC. STAGE WORK, AS NECESSARY, TO PROVIDE A TEMPORARY PEDESTRIAN ACCESS ROUTE AT ALL TIMES. FOR ROADWAYS WITH NO AVAILABLE DETOURS, MAINTAIN ONE OPEN SIDEWALK AT ALL TIMES.

"WO" SIGN IS THE SAME AS "W" SIGN EXCEPT THE BACKGROUND IS ORANGE.

FOR NIGHTTIME CLOSURE USE TYPE "A" FLASHING WARNING LIGHTS ON BARRICADES, SUPPORTING SIGNS AND CLOSING SIDEWALK. USE TYPE "C" STEADY BURN LIGHTS ON CHANNELIZING DEVICES SEPARATING THE WORK AREA FROM VEHICULAR TRAFFIC.

PEDESTRIAN TRAFFIC SIGNAL DISPLAY CONTROLLING CLOSED CROSSWALK SHALL BE COVERED OR DEACTIVATED.

POST MOUNTED SIGNS LOCATED ADJACENT TO A SIDEWALK SHALL HAVE A 7 FOOT MINIMUM CLEARANCE FROM THE BOTTOM OF THE SIGN TO THE SIDEWALK SURFACE.

ALTERNATE SIDEWALK WORK BETWEEN LEFT AND RIGHT SIDE OF ROADWAY TO MAINTAIN PEDESTRIAN ACCESS.

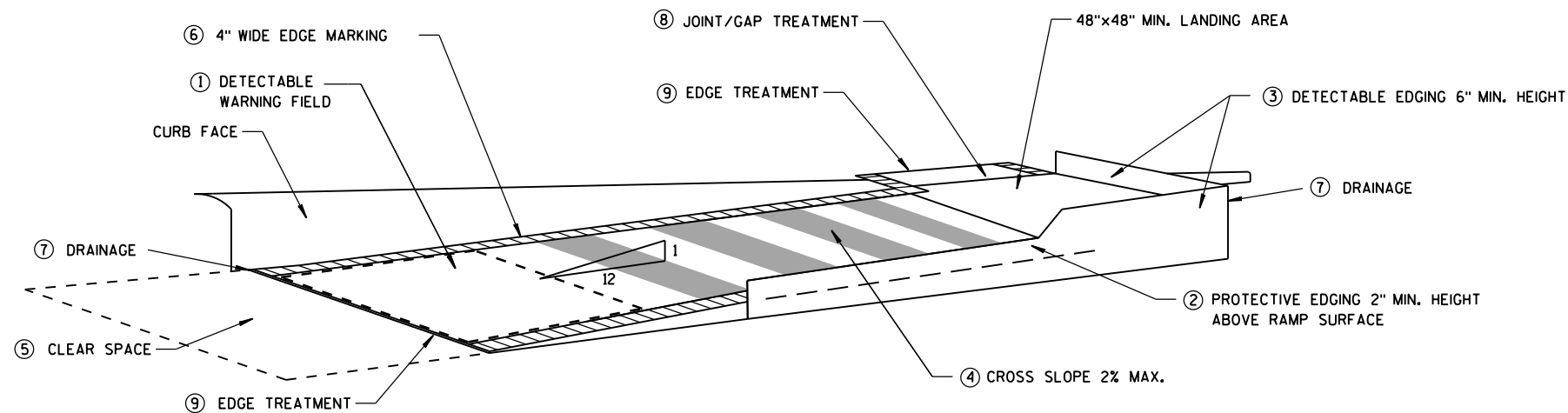
- ① IF SIDEWALK CLOSURE AFFECTS AN ACCESSIBLE AND DETECTABLE FACILITY, MAINTAIN ACCESSIBILITY AND DETECTABILITY ALONG THE ALTERNATE PEDESTRIAN ROUTE.
- ② "ROAD WORK AHEAD" SIGNS ARE NOT REQUIRED IF THE SIDEWALK CLOSURE OCCURS WITHIN A LARGER WORK ZONE WHERE ADVANCE WARNING SIGNS ARE ALREADY PRESENT, OR IF THE WORK AREA AND EQUIPMENT ARE MORE THAN 2 FEET BEHIND THE CURB.
- ③ IF TEMPORARY PEDESTRIAN CROSSWALK IS NOT PROVIDED, OMIT R9-8 AND W011-2 SIGN ASSEMBLIES. IF PROVIDED INCLUDE ON BOTH SIDES OF THE CROSSWALK.
- ④ TEMPORARY CURB RAMPS. SEE SDD 15 D 30 SHEET "B".
- ⑤ DRUMS OR BARRICADES AT 25 FOOT SPACING. STREET PARKING SHALL BE PROHIBITED FOR AT LEAST 50 FEET IN ADVANCE OF THE MID-BLOCK CROSSWALK.
- ⑥ TEMPORARY PAVEMENT MARKING FOR CROSSWALK LINES.
- ⑦ LIMIT WORK TO ONE QUADRANT AT A TIME TO MINIMIZE PEDESTRIAN DISRUPTION.

LEGEND

	SIGN ON PERMANENT SUPPORT		DIRECTION OF TRAFFIC
	UNDER PEDESTRIAN TRAFFIC		TRAFFIC CONTROL DRUM
	WORK AREA		
	PEDESTRIAN CHANNELIZATION DEVICE		
	TYPE II BARRICADE WITH/WITHOUT SIGN (ALL WITH ONE WARNING LIGHT, TYPE A, LOW-INTENSITY FLASHING)		
	TYPE III BARRICADE WITH/WITHOUT SIGN (ALL WITH ONE WARNING LIGHT, TYPE A, LOW-INTENSITY FLASHING)		

TRAFFIC CONTROL, PEDESTRIAN ACCOMMODATION

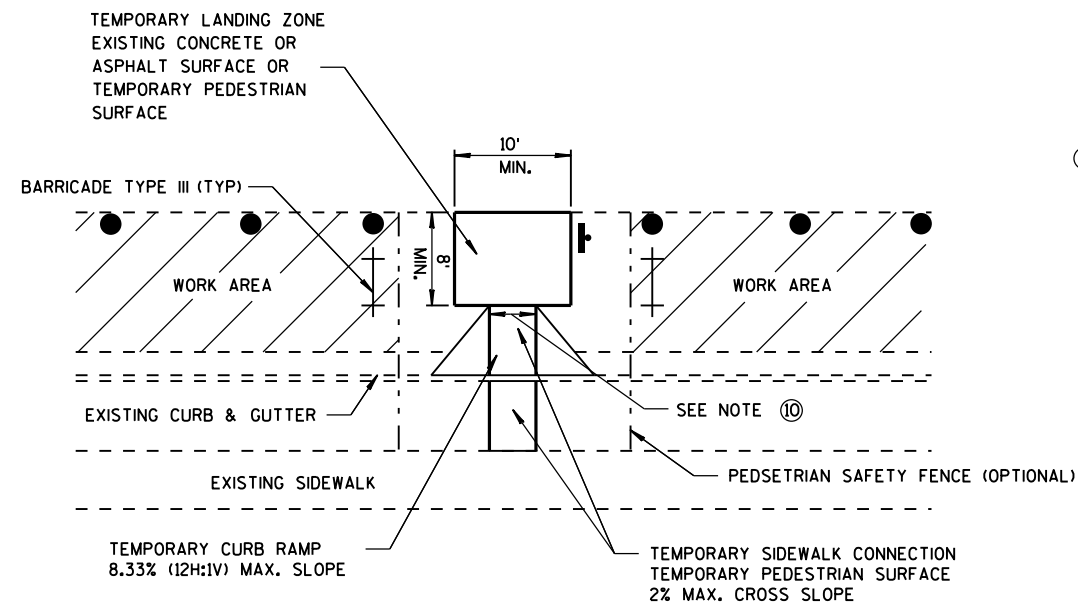
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION



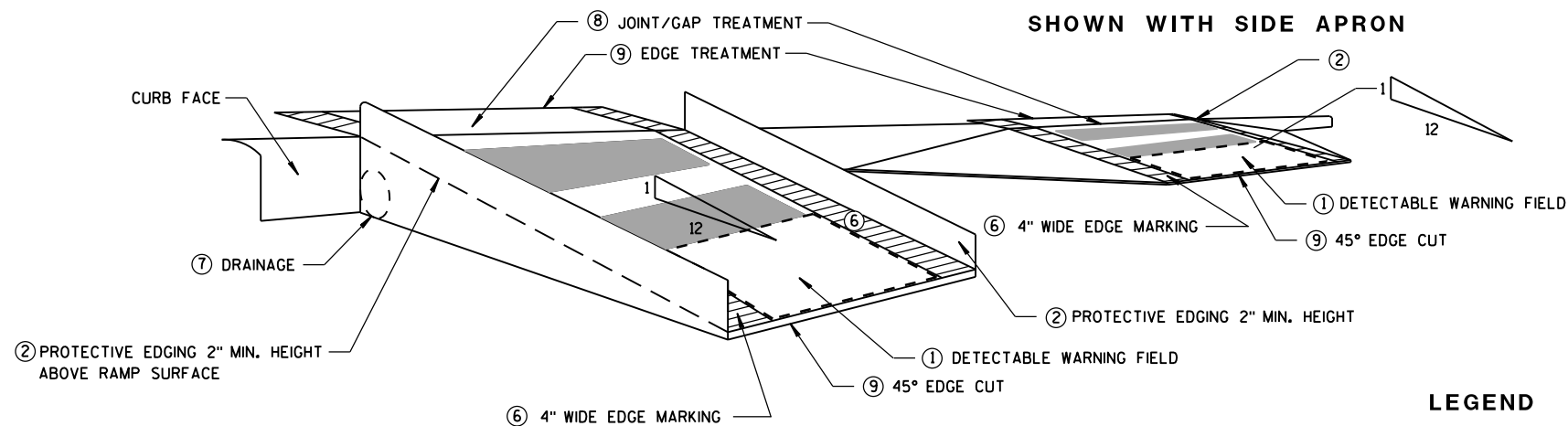
TEMPORARY CURB RAMP
PARALLEL TO CURB

GENERAL NOTES

- NOTIFY THE BUS COMPANY 7 DAYS IN ADVANCE OF THE BUS STOP RELOCATION.
ALTERNATE SIDEWALK WORK BETWEEN LEFT AND RIGHT SIDE OF ROADWAY
TO MAINTAIN PEDESTRIAN ACCESS.
- 1 CURB RAMPS SHALL BE 48" MIN. WIDTH WITH A FIRM, STABLE AND SLIP RESISTANT SURFACE. INSTALL CONTRASTING DETECTABLE WARNING FIELD AT PEDESTRIAN STREET CROSSINGS. REFER TO SDD 8D5 SHEET "E".
 - 2 PROTECTIVE EDGING WITH A 2" MIN. HEIGHT SHALL BE INSTALLED WHEN A CURB RAMP OR LANDING PLATFORM HAS A VERTICAL DROP OF 6" OR GREATER OR HAS A SIDE APRON SLOPE STEEPER THAN 1:3 (33%). PROTECTIVE EDGING SHOULD BE CONSIDERED WHEN CURB RAMPS OR LANDING PLATFORMS HAVE A VERTICAL DROP OF 3" OR MORE.
 - 3 DETECTABLE EDGING WITH 6" MIN. HEIGHT AND CONTRASTING COLOR SHALL BE INSTALLED ON ALL CURB RAMP LANDINGS WHERE THE WALKWAY CHANGES DIRECTION (TURNS).
 - 4 CURB RAMPS AND LANDINGS SHALL HAVE A 1:50 (2%) MAX. CROSS-SLOPE.
 - 5 CLEAR SPACE OF 48"x48" MIN. SHALL BE PROVIDED ABOVE AND BELOW THE CURB RAMP.
 - 6 THE CURB RAMP WALKWAY EDGE SHALL BE MARKED WITH A YELLOW COLOR, 4" WIDE MARKING, UNLESS A CONTRASTING DETECTABLE WARNING FIELD IS PROVIDED.
 - 7 DO NOT RESTRICT WATER FLOW IN THE GUTTER SYSTEM.
 - 8 LATERAL JOINTS OR GAPS BETWEEN SURFACES SHALL BE LESS THAN 1/2" WIDTH.
 - 9 CHANGES BETWEEN SURFACE HEIGHTS SHALL NOT EXCEED 1/2". LATERAL EDGES SHALL BE VERTICAL UP TO 1/4" HIGH, AND BEVELED AT 1:2 BETWEEN 1/4" AND 1/2".
 - 10 5' WIDE MIN. WITH PEDESTRIAN SAFETY FENCE, 10' WIDE MIN. WITHOUT PEDESTRIAN SAFETY FENCE.



TEMPORARY BUS STOP PAD

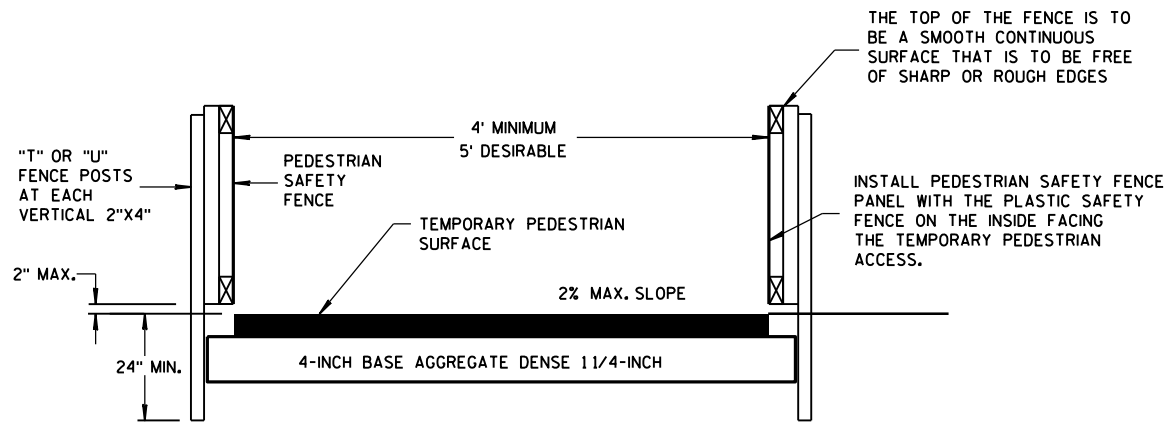


SHOWN WITH PROTECTIVE EDGE

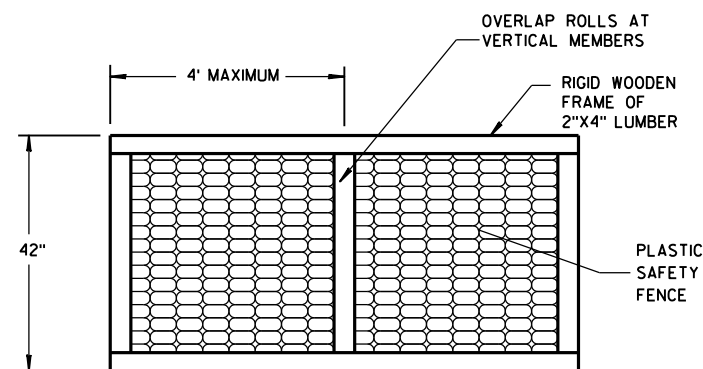
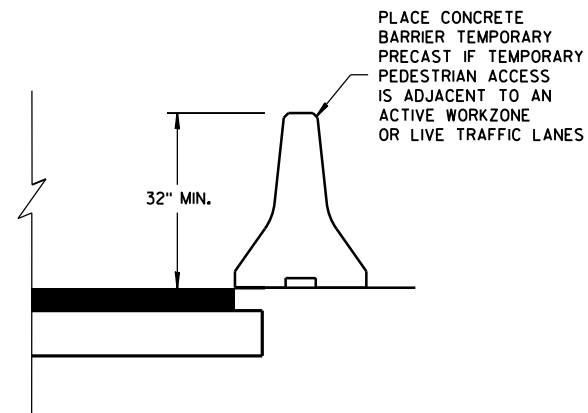
TEMPORARY CURB RAMP
PERPENDICULAR TO CURB

- LEGEND
- WORK AREA
 - TYPE III BARRICADE
 - TRAFFIC CONTROL DRUM

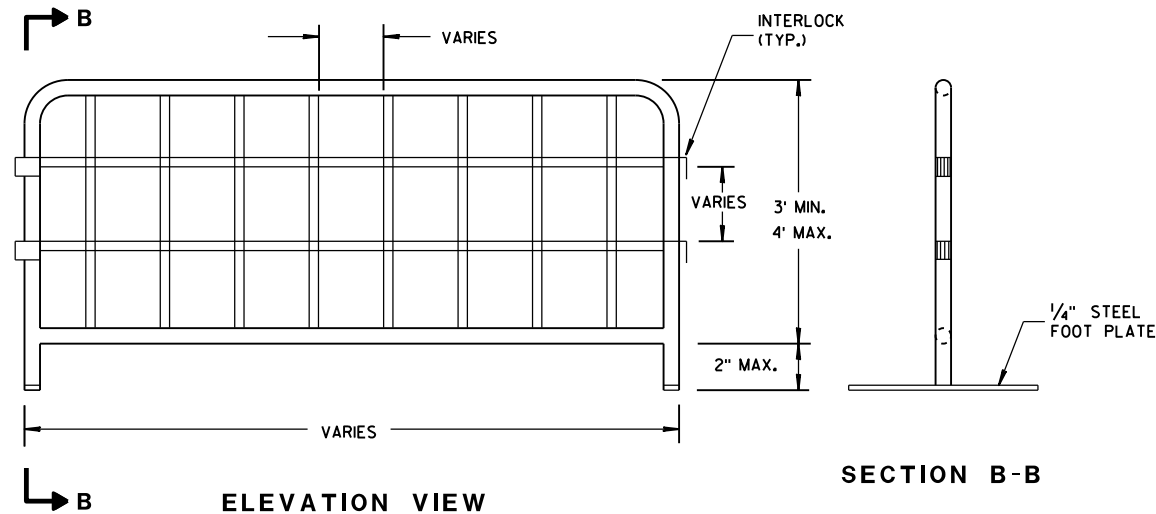
TRAFFIC CONTROL, TEMPORARY ADA COMPLIANT PEDESTRIAN ACCOMMODATION	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED March 2015 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN FHWA



TEMPORARY PEDESTRIAN ACCESS

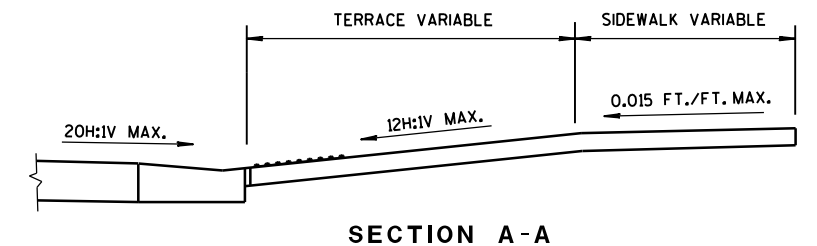


PEDESTRIAN SAFETY FENCE

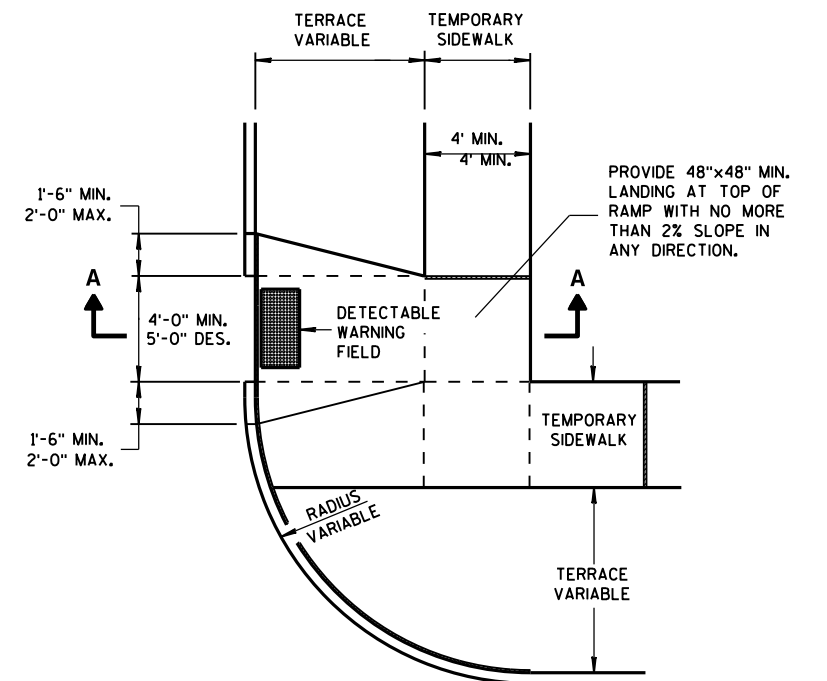


TEMPORARY PEDESTRIAN STEEL BARRICADE

GENERAL NOTES
① INTERCHANGEABLE WITH THE PEDESTRIAN SAFETY FENCE.

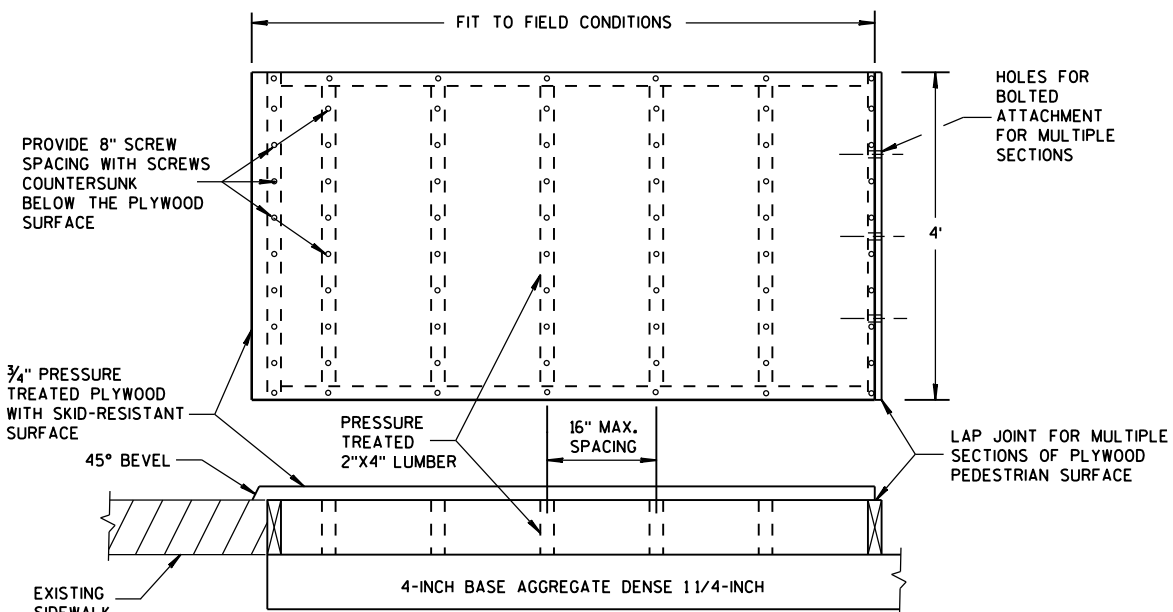


SECTION A-A

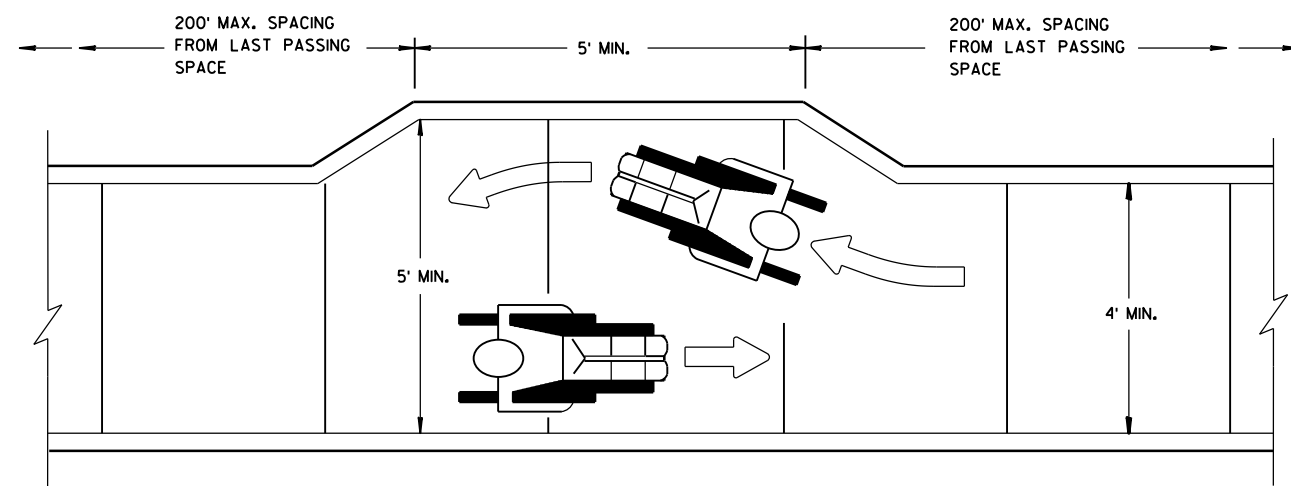


PLAN VIEW

TEMPORARY TYPE 3 RAMP
(OUTSIDE OF CROSSWALK AREA)

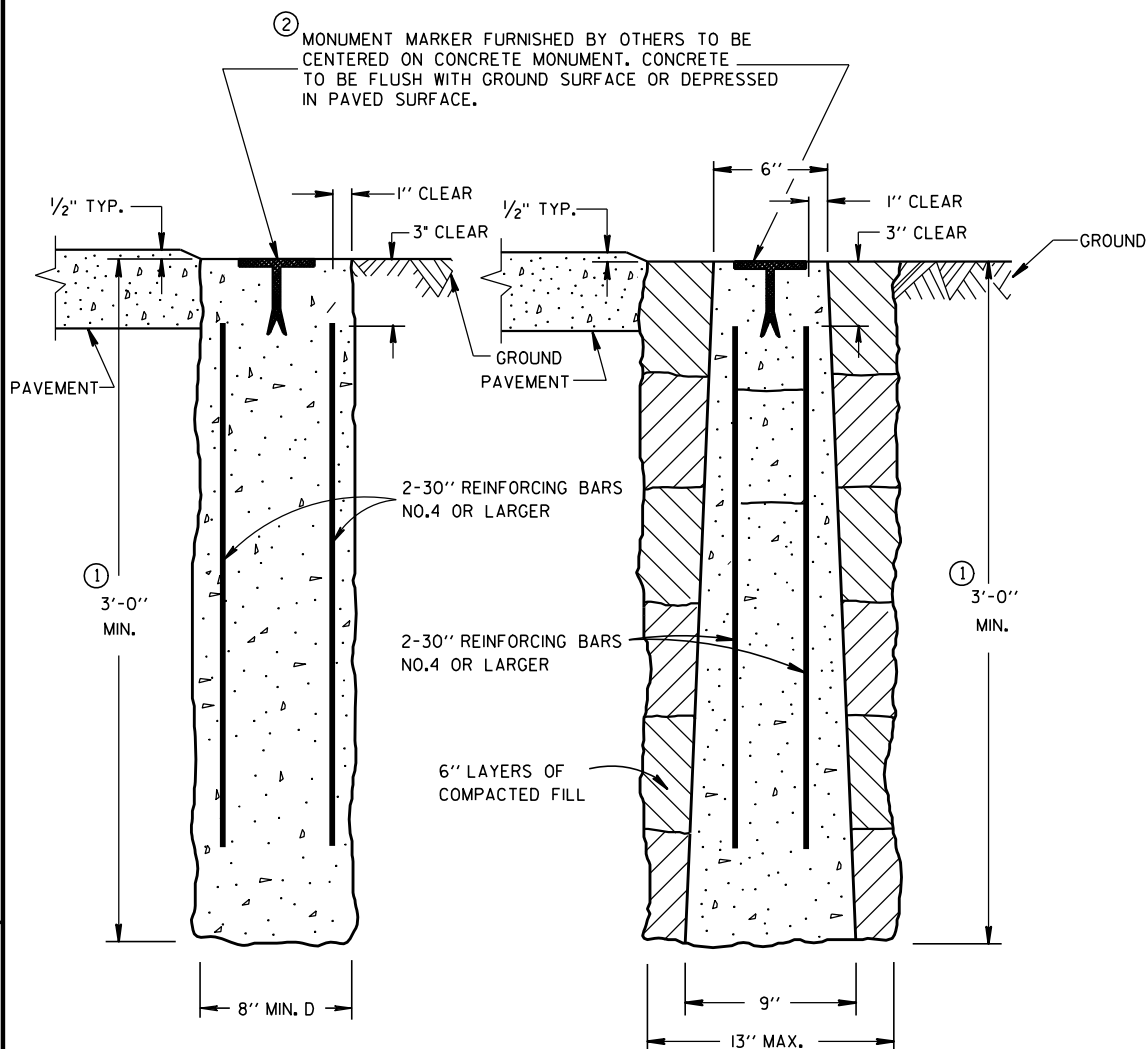


TEMPORARY PEDESTRIAN SURFACE PLYWOOD



NARROW SIDEWALK PASSING DETAIL

TRAFFIC CONTROL, PEDESTRIAN ACCOMMODATION	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED March 2015 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

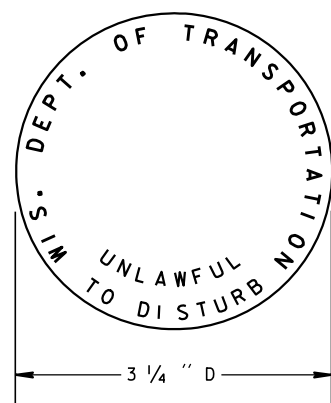


CAST-IN-PLACE

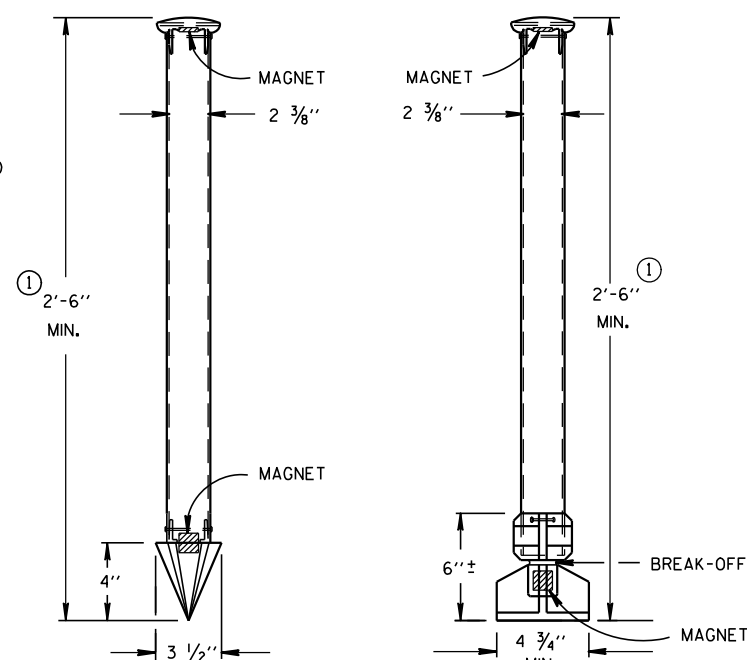
PRECAST

CONCRETE MONUMENTS

TYPE A



② WIS DOT MONUMENT MARKER LOGO
FOR TYPES "A", "C" & "D"



TYPE C

TYPE D

DRIVE-IN MONUMENT

BREAK-OFF MONUMENT

ALUMINUM MONUMENTS

(INCLUDES MARKER)

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAILED DRAWINGS OF PROPOSED ALTERNATE DESIGNS FOR METAL MONUMENTS OR MONUMENT COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL.

INSTALLED METAL MONUMENTS MUST BE EASILY DETECTED WITH A DIP NEEDLE. INSERT PERMANENT MAGNETS SHALL BE ATTACHED NEAR THE TOP AND BOTTOM OF THOSE MONUMENTS CONSTRUCTED OF A METAL ALLOY WHICH IS NOT ATTRACTIVE TO A DIP NEEDLE.

THE CAST IRON MONUMENT COVER SHALL BE A "NON-ROCKING" TYPE. ADJUSTMENT OF THE COVER TO GRADE MAY BE ACCOMPLISHED BY THE USE OF MORTAR AND BRICK, OR BY EITHER PRECAST OR CAST-IN-PLACE REINFORCED CONCRETE GRADE RINGS.

MONUMENTS SHALL BE LOCATED AND PLACED AT THE DIRECTION OF THE ENGINEER.

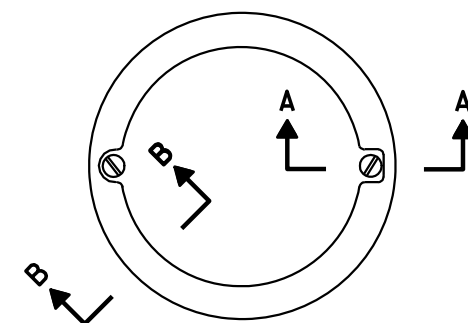
ALUMINUM MONUMENTS AND MONUMENT COVERS SHALL BE MADE FROM AN ALUMINUM AND MAGNESIUM ALLOY AS DETERMINED BY THE MANUFACTURER.

THE MONUMENT COVERS DETAILED ON THIS DRAWING ARE NOT EQUAL ALTERNATES. MONUMENT COVERS SHALL BE CAST IRON UNLESS ALUMINUM IS SPECIFIED ELSEWHERE IN THE CONTRACT.

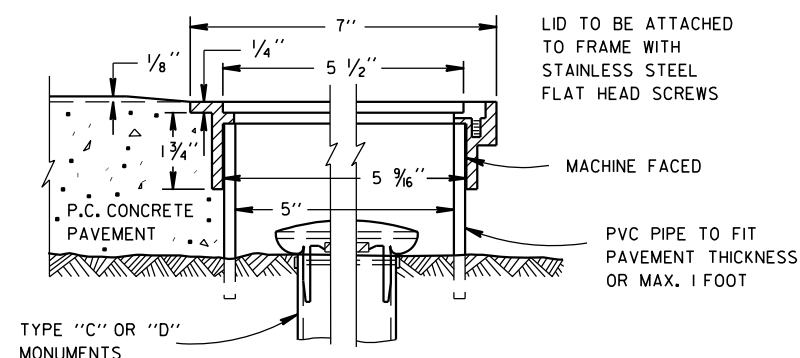
MONUMENT SHALL BE CAST-IN-PLACE CONCRETE UNLESS PRECAST CONCRETE OR ALUMINUM MONUMENTS ARE SPECIFIED IN THE CONTRACT OR PERMITTED BY THE ENGINEER.

① MINIMUM LENGTH SHALL BE 4'-0" FOR MONUMENTS INSTALLED IN PAVED AREAS.

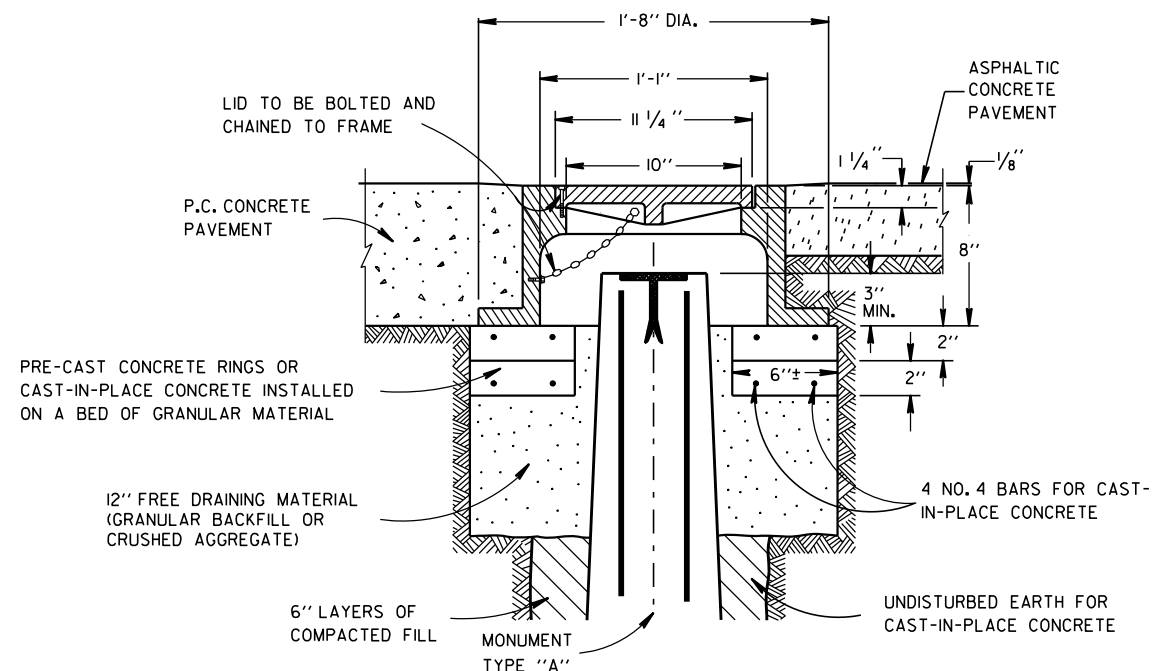
② AN OFFICIAL COUNTY MONUMENT MARKER SUPPLIED BY A COUNTY MAY BE REQUIRED FOR SOME SECTION CORNERS AND WITNESS MONUMENTS INSTEAD OF THIS WIS DOT MARKER.



TOP VIEW

SECTION B-B SECTION A-A
ALUMINUM MONUMENT COVER

(APPROXIMATE WEIGHT 2 LBS)
(FOR CONCRETE PAVEMENT ONLY)



CAST IRON MONUMENT COVER

(APPROXIMATE WEIGHT - 95 LBS.)

LANDMARK REFERENCE
MONUMENTS AND COVERS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

9/22/1999

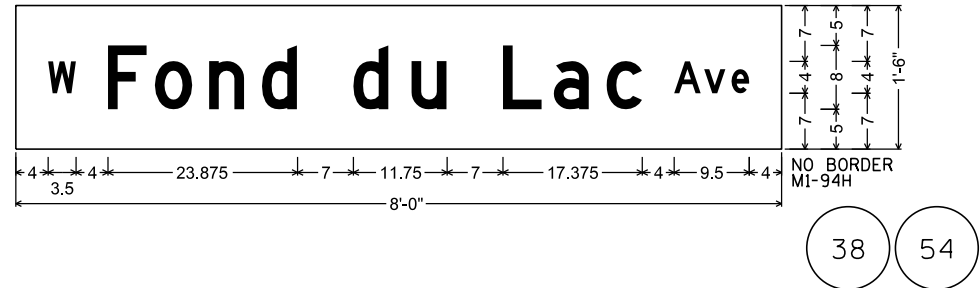
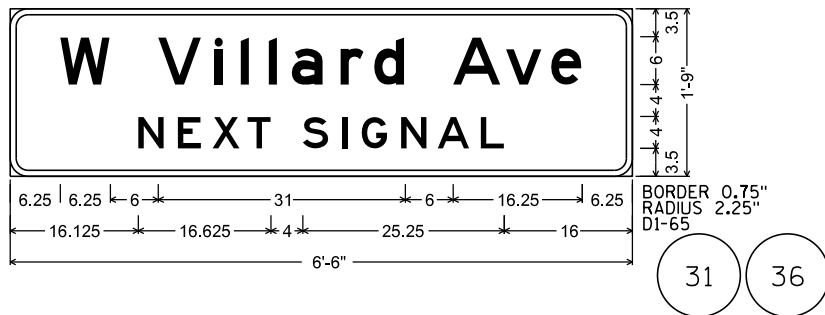
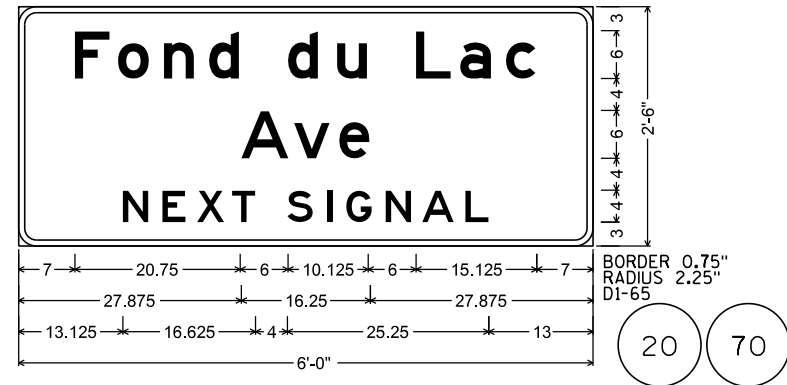
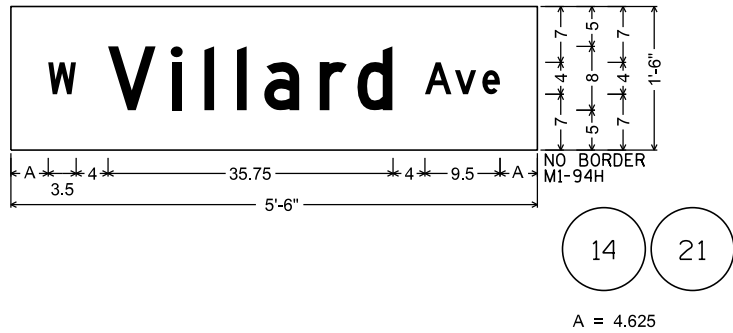
DATE

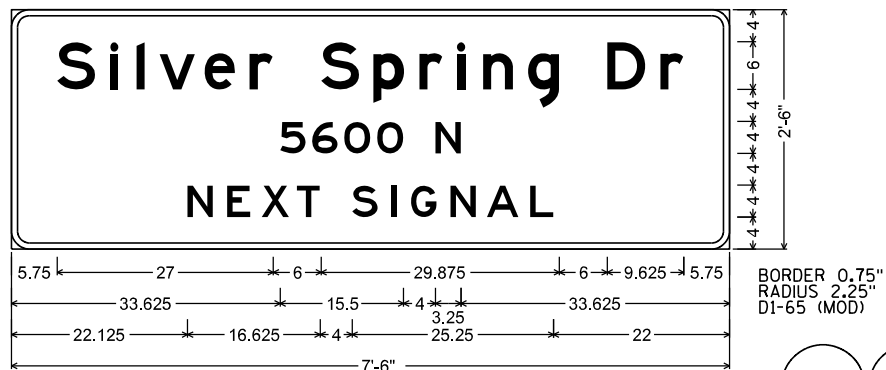
FHWA

/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER

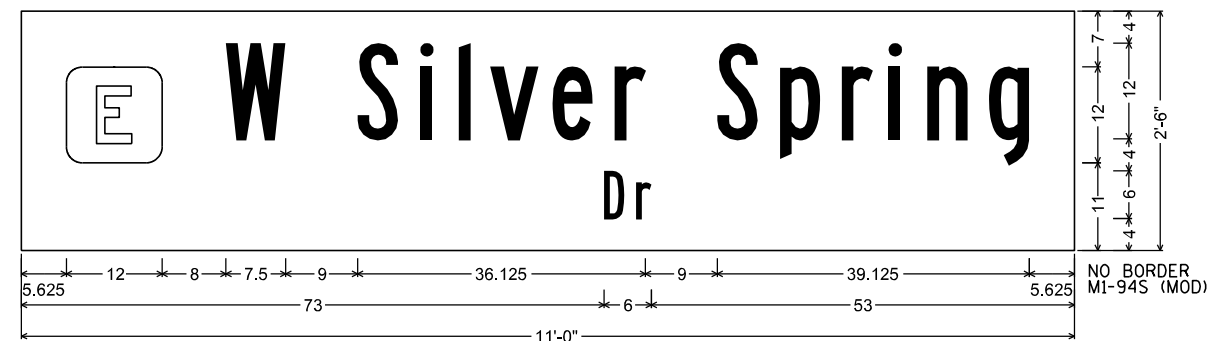
GENERAL NOTES:

1. DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE PLANS.
2. UNLESS OTHERWISE NOTED, ALL SIGNS SHOWN ON THIS SHEET ARE "SIGNS, TYPE II".
3. UNLESS OTHERWISE NOTED, TYPE II SIGNS ON THIS SHEET SHALL HAVE "TYPE H REFLECTIVE SHEETING" AND, "TYPE H MESSAGE MATERIAL". TYPE I SIGNS SHALL HAVE TYPE SH REFLECTIVE SHEETING.
4. UNLESS OTHERWISE NOTED, ALL SIGNS SHOWN ON THIS SHEET SHALL HAVE A GREEN BACKGROUND AND WHITE MESSAGE.
5. TYPE II SIGNS ALL UPPER CASE MESSAGE (EXCEPT ON SHIELDS OR WHERE OTHERWISE NOTED) SHALL BE "SERIES E. ALL LOWER CASE MESSAGE WITH AN INITIAL UPPER CASE LETTER SHALL BE "SERIES E.
6. TYPE I SIGNS - ALL UPPER CASE MESSAGE (EXCEPT ON SHIELDS OR WHERE OTHERWISE NOTED) SHALL BE SERIES "E" MODIFIED. ALL LOWER CASE MESSAGE WITH AN INITIAL UPPER CASE LETTER SHALL BE SERIES "E" MODIFIED. ALL CAP WORDS ARE "SERIES E"
7. UNLESS OTHERWISE NOTED, ALL SIGNS SHOWN ON THIS SHEET SHALL HAVE "TYPE A" OR "TYPE C" ARROWS AS SHOWN. SEE THE STANDARD SIGN PLATES FOR FURTHER DETAILS.
8. SEE THE STANDARD SIGN PLATES FOR FURTHER DETAILS ON ROUTE MARKER SHIELDS.
9. THE SIGN NUMBER IS DENOTED IN THE CIRCLE NEAR EACH DETAIL.
10. NUMBER FRACTIONS FOR INTERCHANGE SEQUENCE SIGNS SHALL BE SERIES "E" PER PLATES A11-7 AND A11-10
11. DO NOT SCALE.





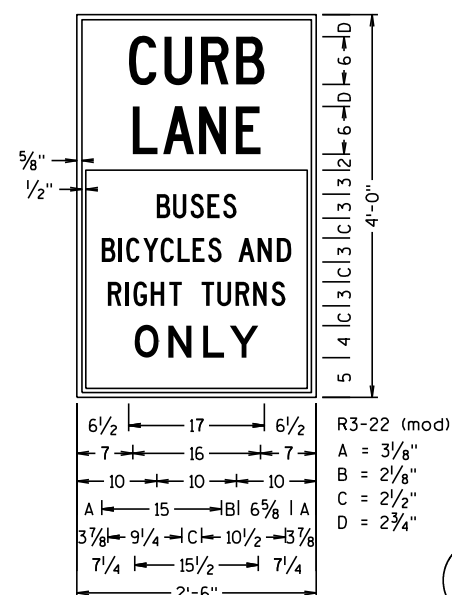
88 182



131 132

GENERAL NOTES:

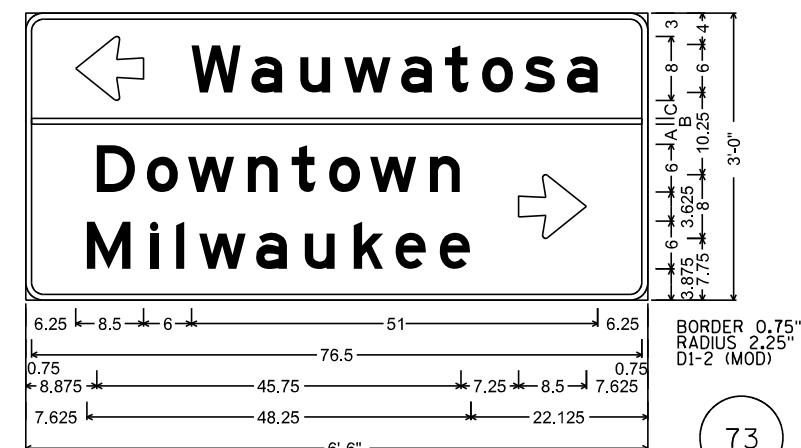
- DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE PLANS.
- UNLESS OTHERWISE NOTED, ALL SIGNS SHOWN ON THIS SHEET ARE "SIGNS, TYPE II".
- UNLESS OTHERWISE NOTED, TYPE II SIGNS ON THIS SHEET SHALL HAVE "TYPE H REFLECTIVE SHEETING" AND, "TYPE H MESSAGE MATERIAL". TYPE I SIGNS SHALL HAVE TYPE SH REFLECTIVE SHEETING.
- UNLESS OTHERWISE NOTED, ALL SIGNS SHOWN ON THIS SHEET SHALL HAVE A GREEN BACKGROUND AND WHITE MESSAGE.
- TYPE II SIGNS ALL UPPER CASE MESSAGE (EXCEPT ON SHIELDS OR WHERE OTHERWISE NOTED) SHALL BE "SERIES E". ALL LOWER CASE MESSAGE WITH AN INITIAL UPPER CASE LETTER SHALL BE "SERIES E".
- TYPE I SIGNS - ALL UPPER CASE MESSAGE (EXCEPT ON SHIELDS OR WHERE OTHERWISE NOTED) SHALL BE SERIES "E" MODIFIED. ALL LOWER CASE MESSAGE WITH AN INITIAL UPPER CASE LETTER SHALL BE SERIES "E" MODIFIED. ALL CAP WORDS ARE "SERIES E".
- UNLESS OTHERWISE NOTED, ALL SIGNS SHOWN ON THIS SHEET SHALL HAVE "TYPE A" OR "TYPE C" ARROWS AS SHOWN. SEE THE STANDARD SIGN PLATES FOR FURTHER DETAILS.
- SEE THE STANDARD SIGN PLATES FOR FURTHER DETAILS ON ROUTE MARKER SHIELDS.
- THE SIGN NUMBER IS DENOTED IN THE CIRCLE NEAR EACH DETAIL.
- NUMBER FRACTIONS FOR INTERCHANGE SEQUENCE SIGNS SHALL BE SERIES "E" PER PLATES A11-7 AND A11-10.
- DO NOT SCALE.



160 185
192 203
207 215
260

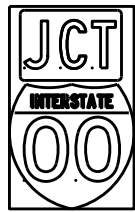


225 227

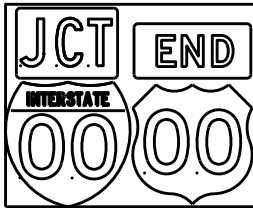


BORDER 0.75"
RADIUS 2.25"
D1-2 (MOD)
73
A = 2.5
B = 0.875
C = 2.125

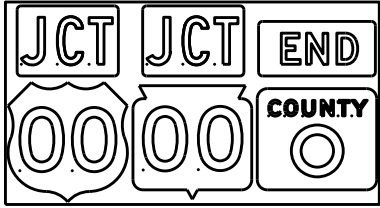
TYPICAL ASSEMBLIES



J1-1



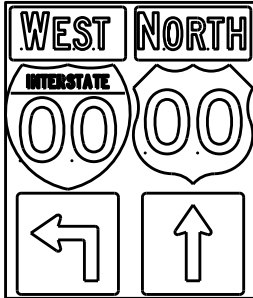
J1-2



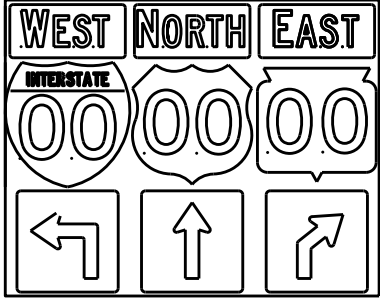
J1-3



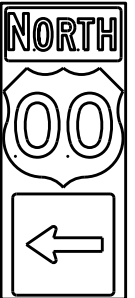
J2-1



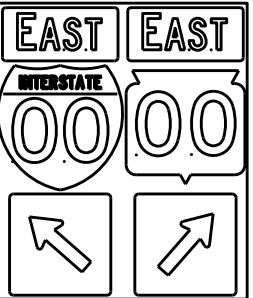
J2-2



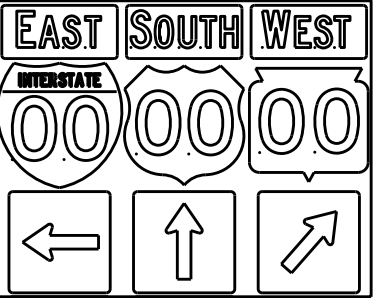
J2-3



J3-1



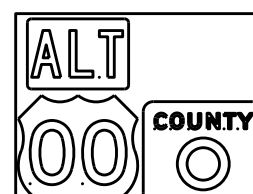
J3-2



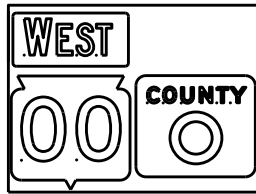
J3-3



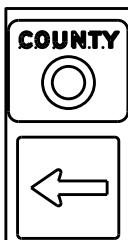
J4-1



J4-2



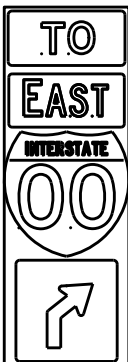
J4-2



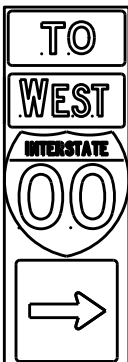
J13-1



J12-1



J32-1



J33-1



J23-1

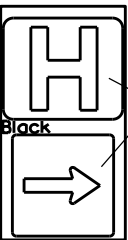


J22-1



JV

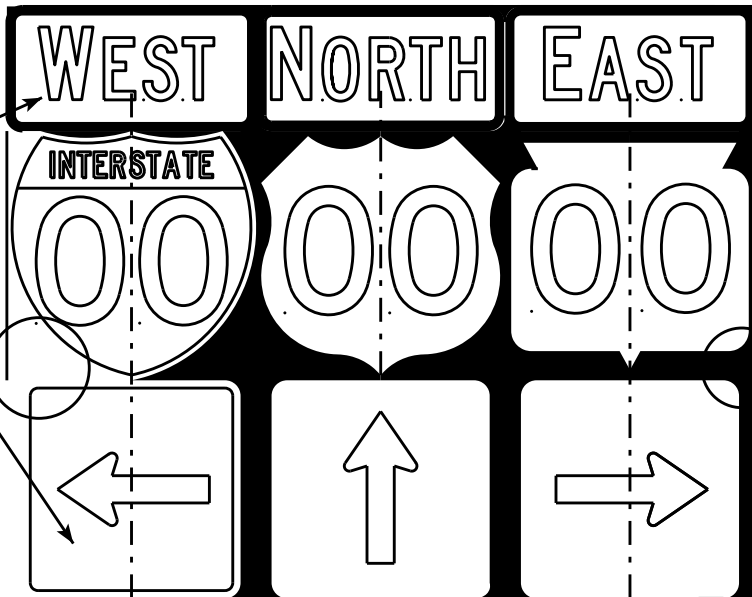
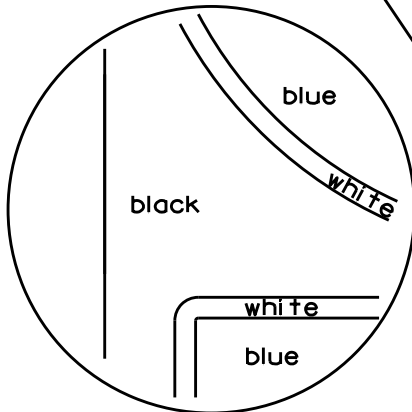
(Typical Vertical J-Assembly
See Note 10 and 11)



JH-1

Blue Background

[blue background
with interstate]



[black background]

ROUTE MARKERS & COMPONENTS
IN TYPICAL ASSEMBLIES

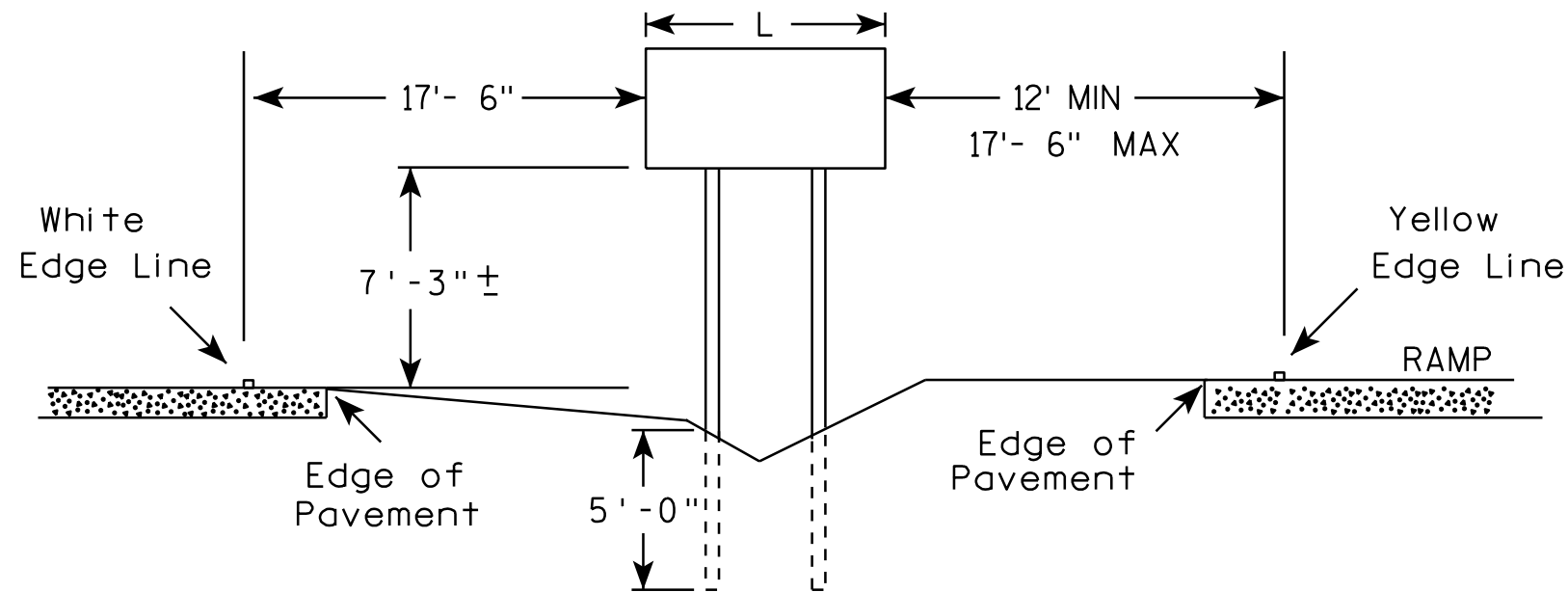
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 2/06/14 PLATE NO. A2-1S.8

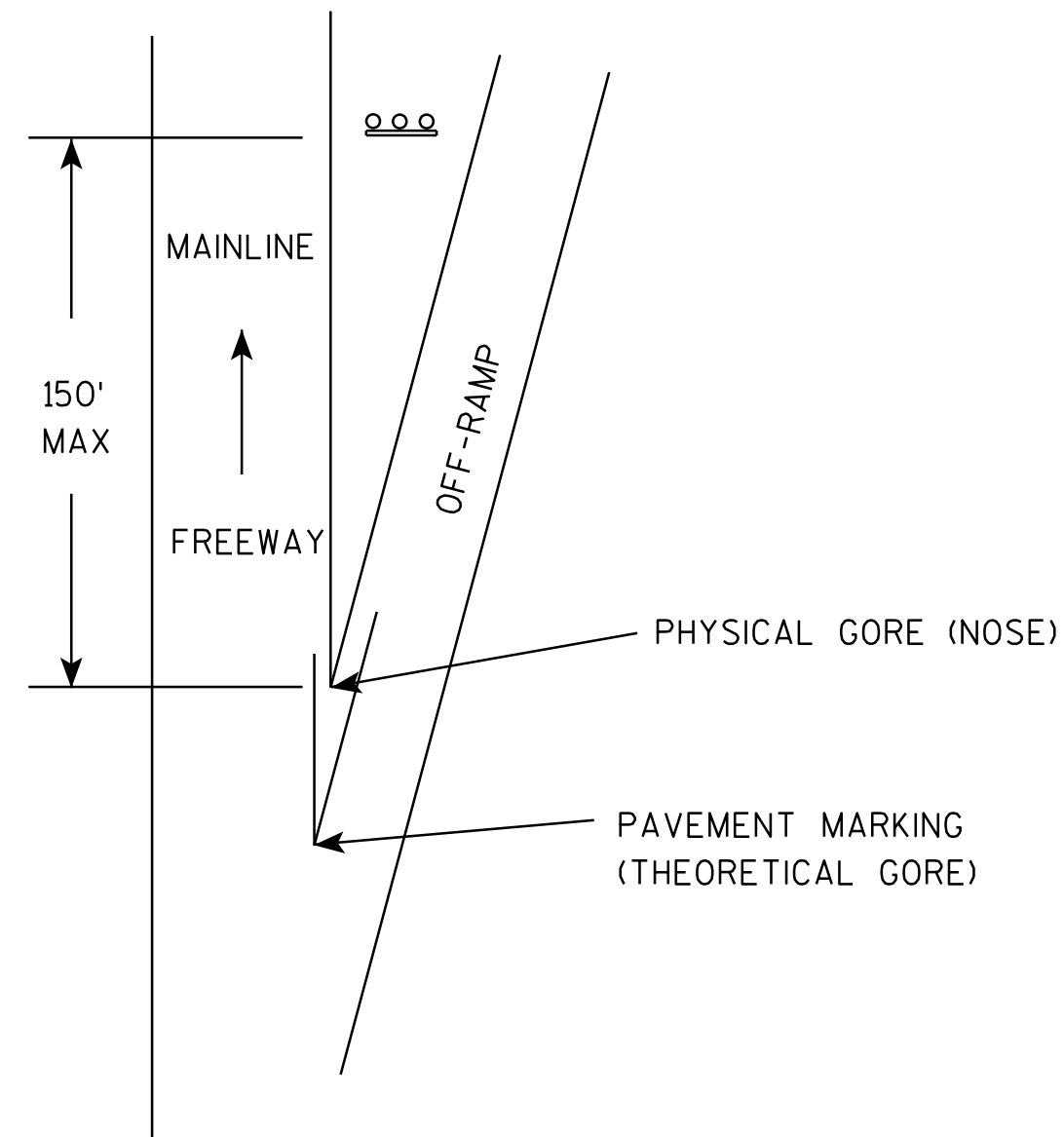
NOTES

1. Signs are Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Black Non-reflective
Message - see Note 5
3. Message Series - See Note 5
4. Corners shall be square or rounded if base material is plywood. If base material is metal the corners shall be rounded.
5. The colors and message spacing on each marker shall be according to the applicable route marker panel specifications.
6. Certain marker heads require the component pieces to be the same color. As an example, all the components used with an M1-1 Interstate marker shall be blue.
7. Single panel j-assemblies shall only be used with route marker shields that are same size. If the route marker shields are different size use multiple piece component.
8. Route assemblies that have 24 inch route shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have one horizontal splice between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 inches or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
9. Route assemblies that have 36 inch shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have two horizontal splices. One horizontal splice shall be between the cardinal direction and route shields and the other horizontal splice shall be between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
10. All Vertical J Assemblies are given a Sign Code of JV
11. For JV Assemblies that have a mixture of Interstate and non Interstate shields, arrows and cardinals shall be white on blue.



GENERAL NOTES

1. The 150 foot distance from the physical gore (where pavement ends) will normally provide the offsets as shown.
2. If roadway geometrics permit, the sign may be closer than the 150 foot distance as long as the offsets are maintained.
3. At no time shall the location be greater than 150 feet. If the normal offsets cannot be maintained, they can be reduced to 6 feet from the edge of the paved shoulder (both freeway and ramp).
4. The offset from edge of sign to the yellow edge line on the ramp is shown as a minimum of 12 feet and a maximum of 17 feet, 6 inches. Preference is adhering to the maximum rather than the minimum dimension.
5. When L is equal to or exceeds 10 feet, use 3 posts as per A4-4.
6. The ($\pm$) tolerance for the mounting height is 3 inches.



TYPICAL INSTALLATION
OF TYPE II SIGNS ON
WOOD POSTS IN GORE

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

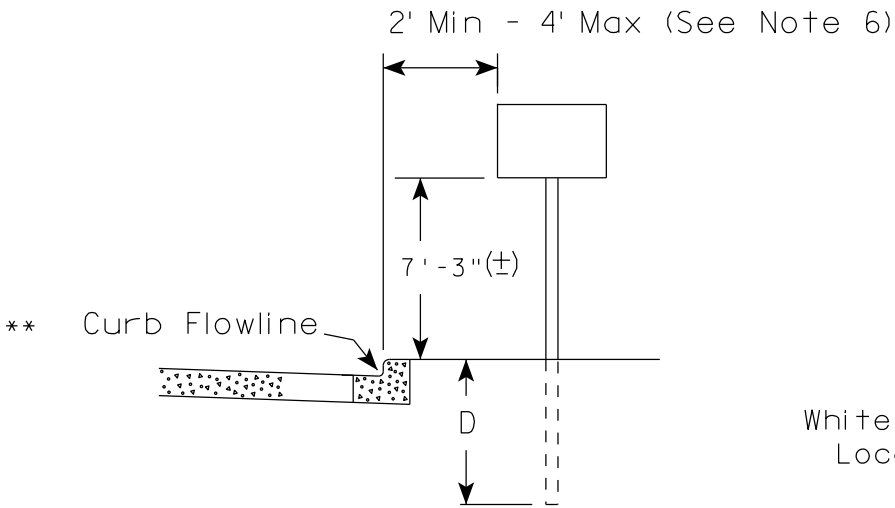
DATE 2/06/14 PLATE NO. A4-2.3

PROJECT NO:

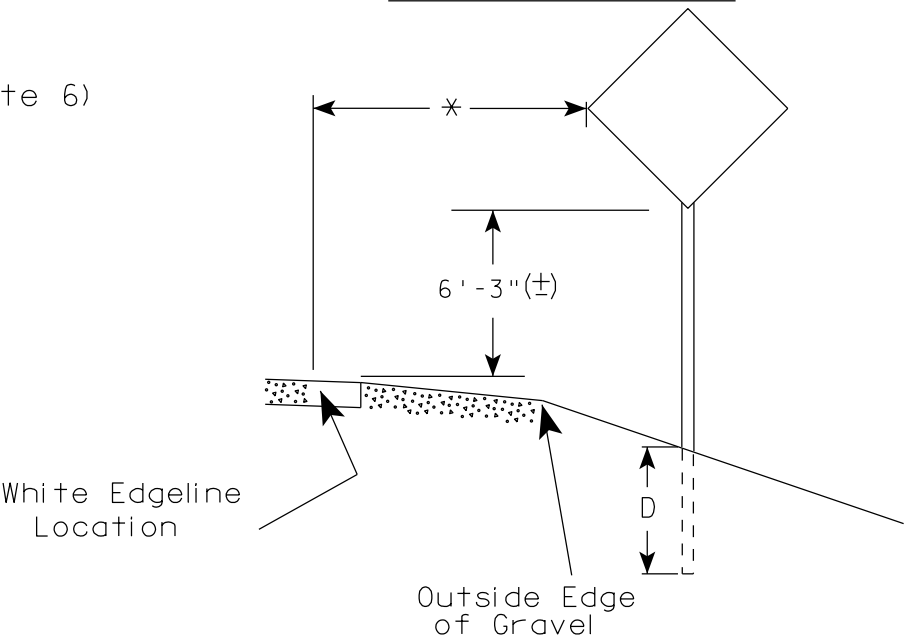
SHEET NO:

E

URBAN AREA



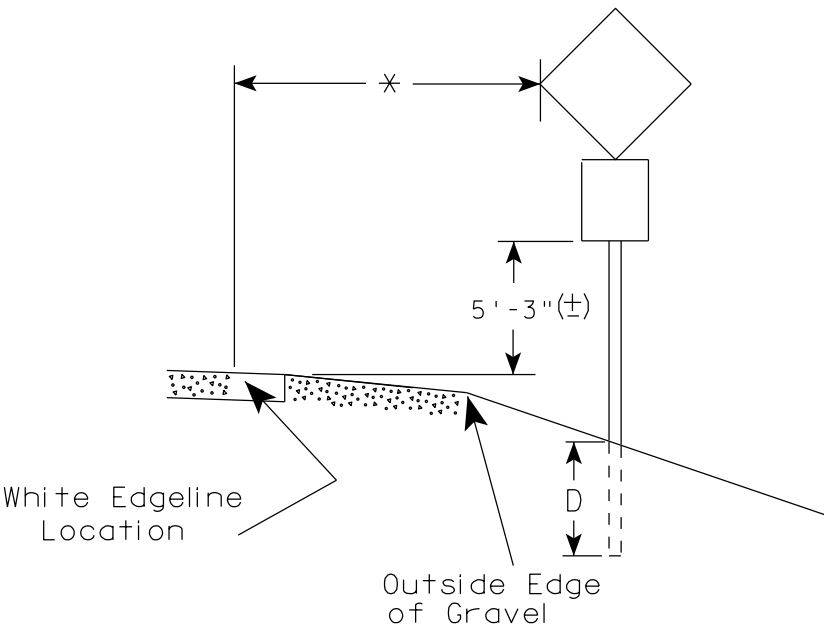
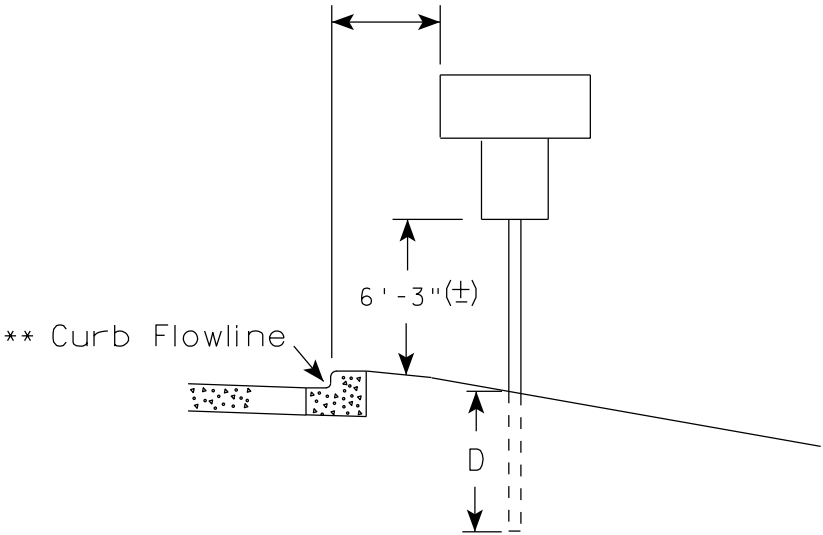
RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

2' Min - 4' Max (See Note 6)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

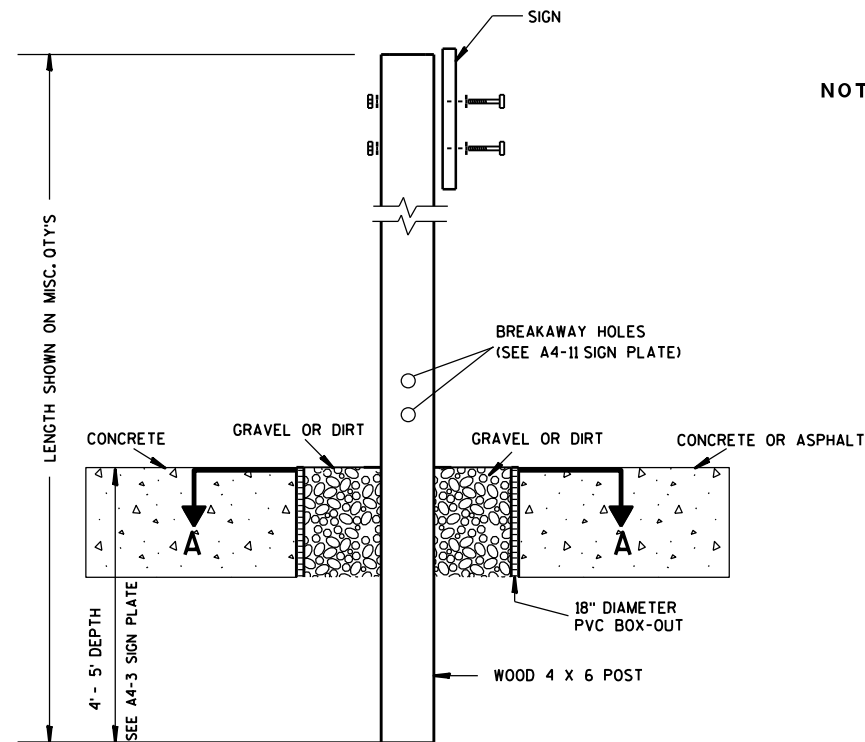
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

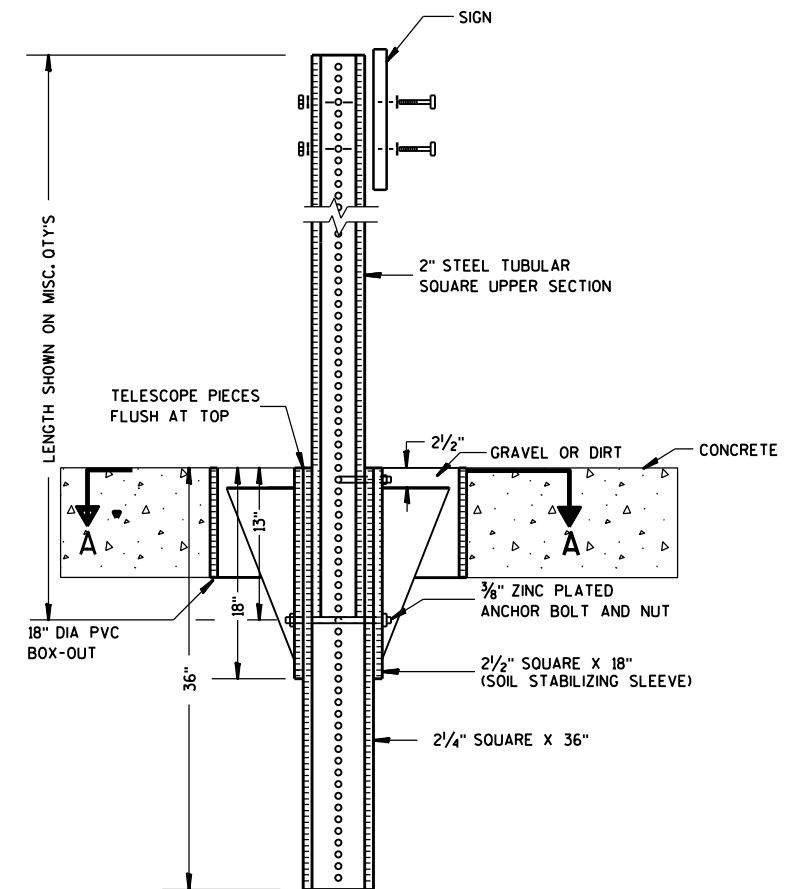
DATE 7/23/15 PLATE NO. A4-3.20



ELEVATION VIEW

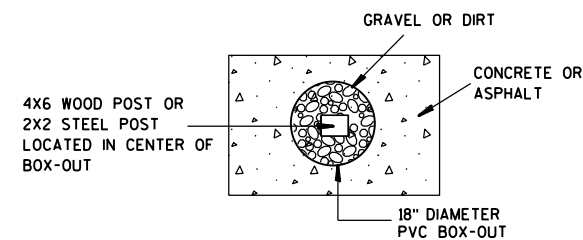
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

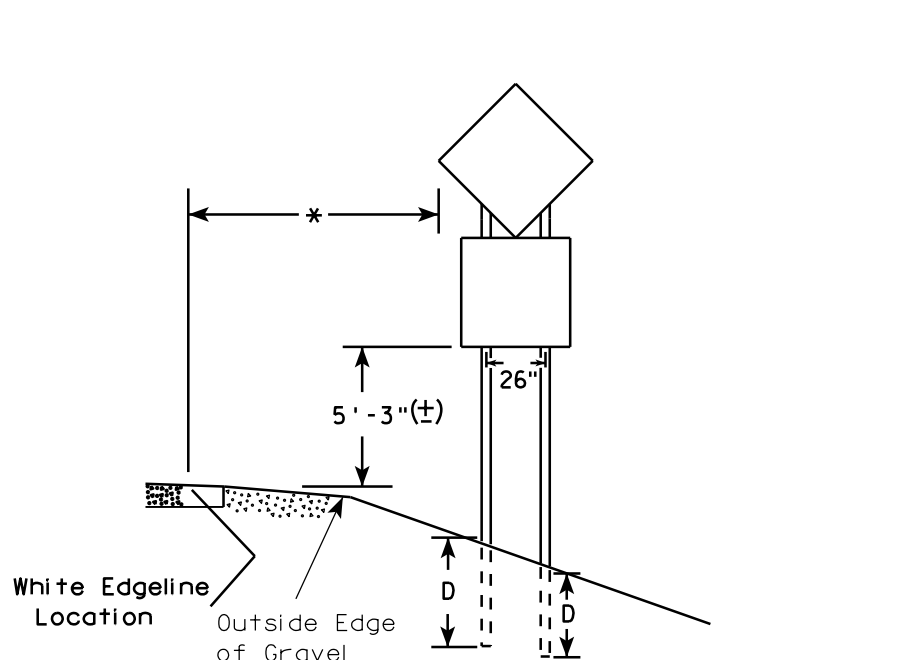
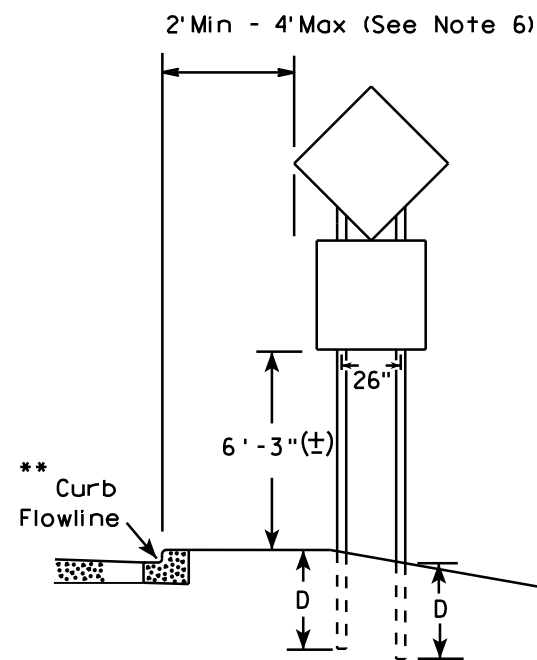
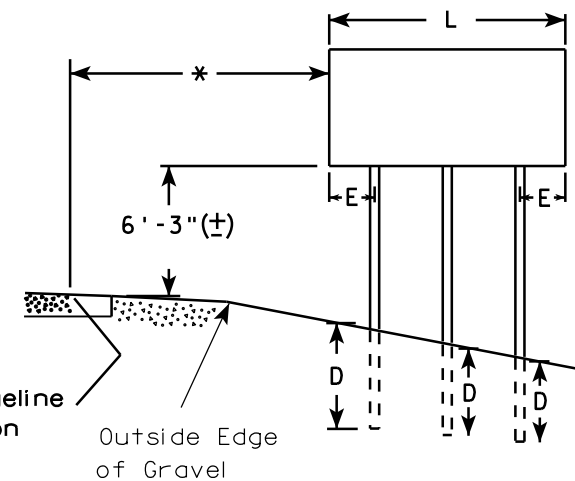
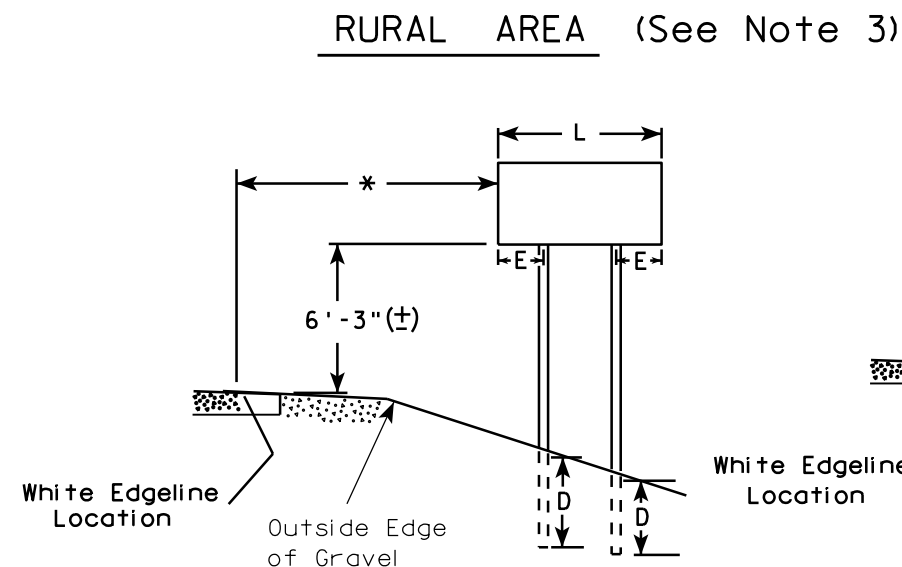
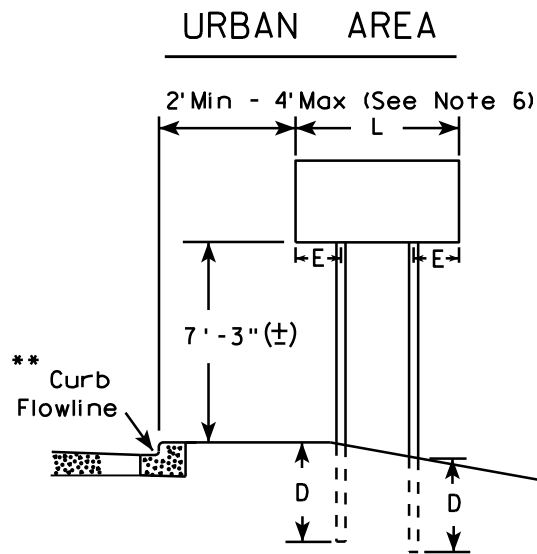
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



48" DIAMOND WARNING SIGN

48" DIAMOND WARNING SIGN

- GENERAL NOTES**
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
 2. See tables below for required number of posts.
 3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
 4. The (±) tolerance for mounting height is 3 inches.
 5. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
 8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 120" less than 168"	12"

SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)	
L	E
168" and greater	12"

POST EMBEDMENT DEPTH

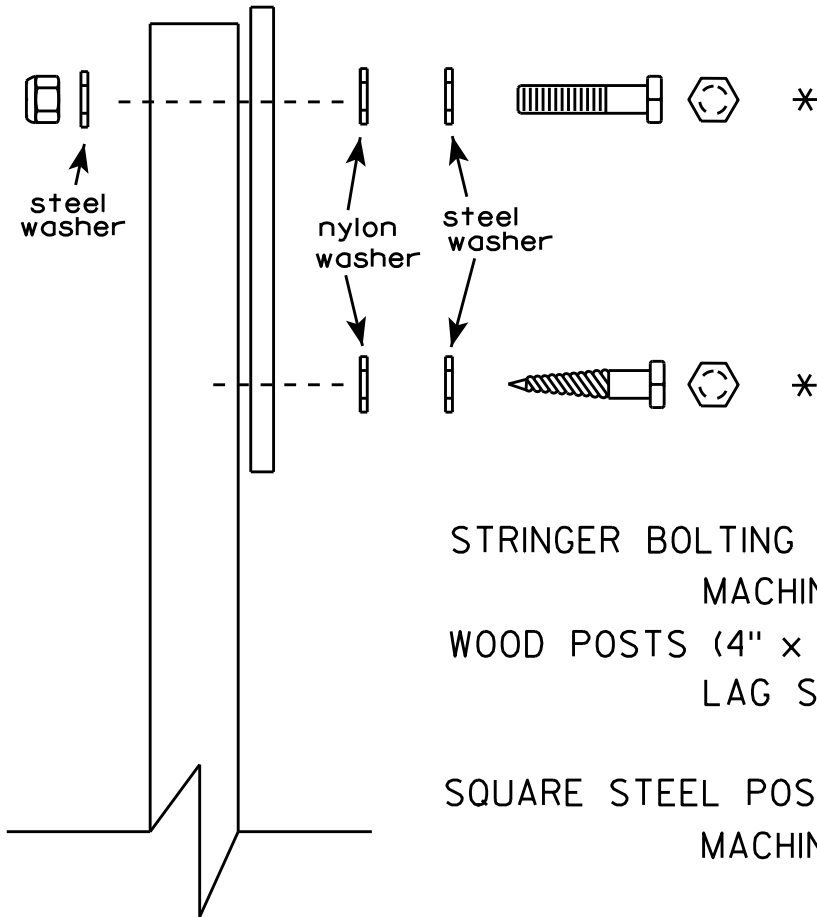
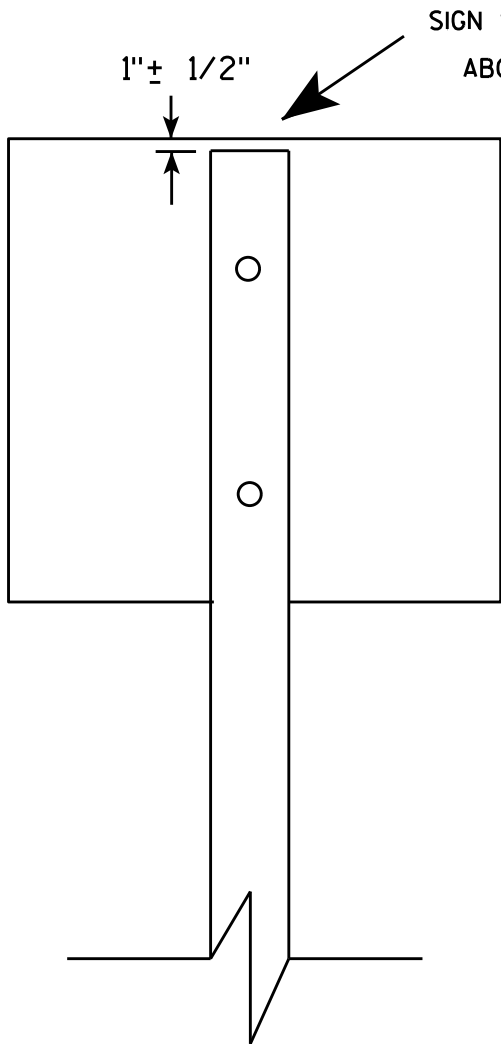
Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-4.14



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{16}$ " X 1-3/4" Length w/ nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS
TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 4/27/16 PLATE NO. A4-8.8

**2 1/4 " SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**

4" x 10" x 10 GA. ———→
STEEL PLATE (CUT
AS SHOWN) WELDED
TO ALL FOUR CORNERS
OF TELESPAR TUBE

**2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH**

2 1/2" TELES PAR TUBE

4" x 10" x 10 GA. STEEL PLATE (CUT AS SHOWN) WELDED TO ALL FOUR CORNERS OF TELES PAR TUBE

4"

2 1/2"

10"

3 1/2"

16"

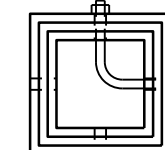
TECHNICAL DRAWING OF A SIGNPOST ASSEMBLY:

- SIGN**: Indicated at the top of the post.
- SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL**: Reference to sign plate details.
- 2" STEEL TUBULAR SQUARE UPPER SECTION**: The main vertical support.
- ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES**: Specification for the upper section's holes.
- $\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT**: Detail of the corner anchor.
- 2 $\frac{1}{2}$ " GRAVEL OR DIRT**: Material surrounding the base of the post.
- $\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT**: Detail of the anchor bolt.
- 2 $\frac{1}{2}$ " SQUARE X 18" (SOIL STABILIZING SLEEVE)**: Sleeve around the lower section.
- 2 $\frac{1}{4}$ " SQUARE X 36"**: The lower section of the post.
- TELESCOPE PIECES FLUSH AT TOP**: Note about the connection between sections.
- 18" DIA SCHEDULE 40 PVC BOX-OUT**: The base container.
- Dimensions**:
 - Total height: 36"
 - Upper section height: 18"
 - Lower section height: 13"
 - Box-out width: 18"

TECHNICAL DRAWING OF A SIGNPOST ASSEMBLY:

- Dimensions:**
 - Overall height: LENGTH SHOWN ON MISC. Q'TYS
 - Section A-A: 36" (total), 18" (upper), 12" (lower)
 - Section B-B: 1"
- Components:**
 - SIGN
 - SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL
 - 2" STEEL TUBULAR SQUARE UPPER SECTION
 - ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C
 - ALL FOUR SIDES
 - $\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT
 - $\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT
 - 2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)
 - 2 1/4" SQUARE X 36"
 - TELESCOPE PIECES FLUSH AT TOP

3/8" ZINC PLATED CORNER
ANCHOR BOLT AND NUT



DIRECTION
OF TRAFFIC

SECTION A-A

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

PROJECT NO:

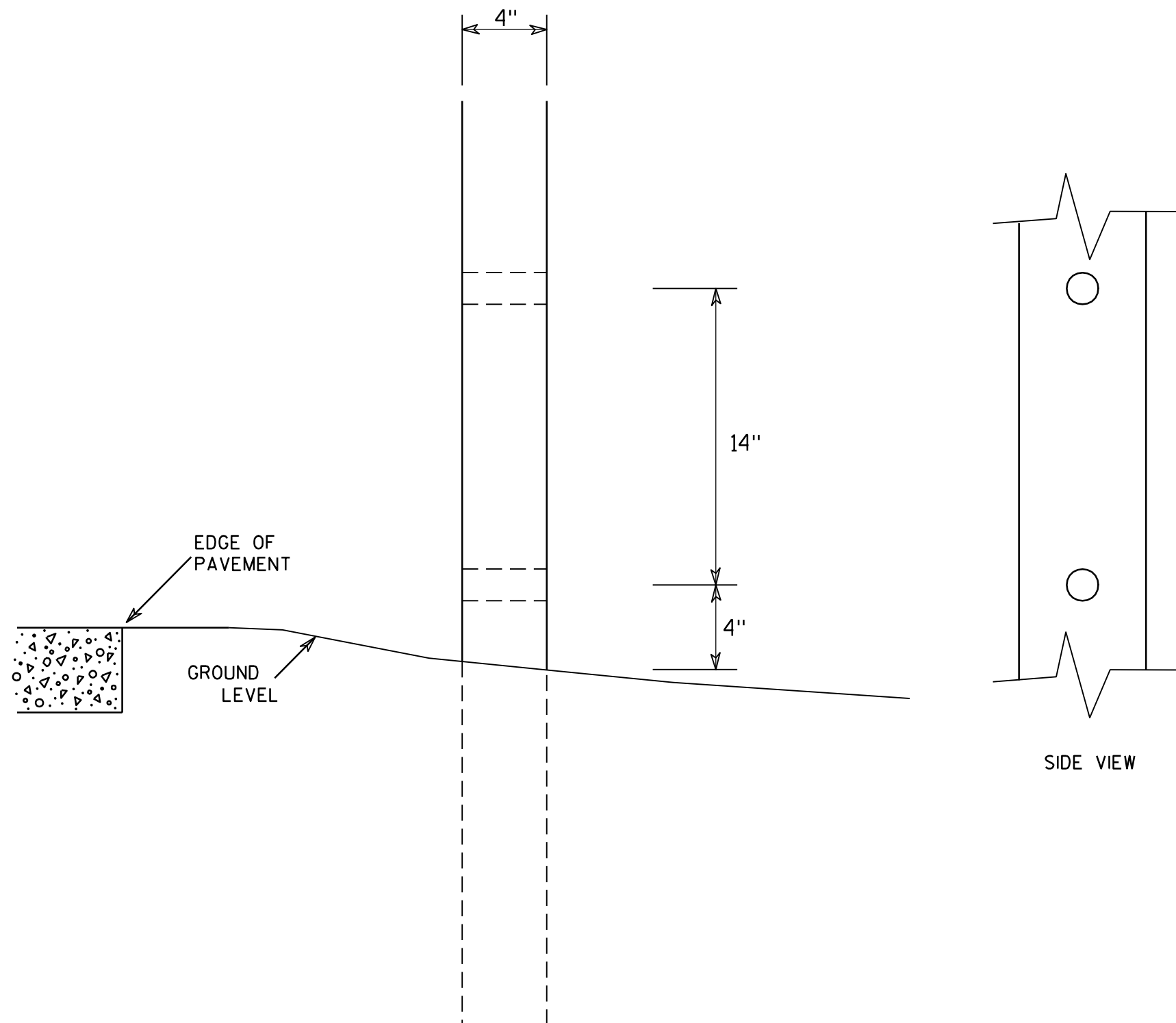
HWY:

COUNTY:

SHEET NO:

T

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

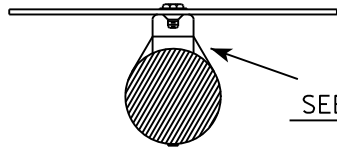
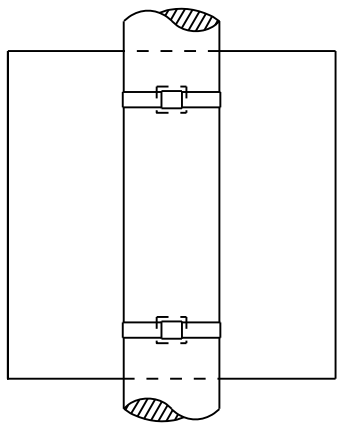
COUNTY:

SHEET NO:

E

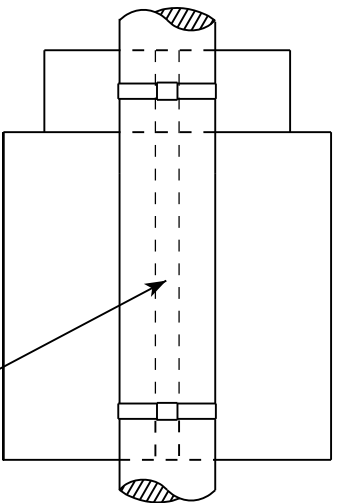
BANDING

SINGLE SIGN

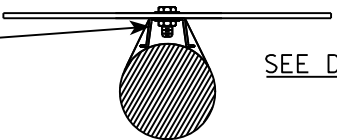


SEE DETAIL A

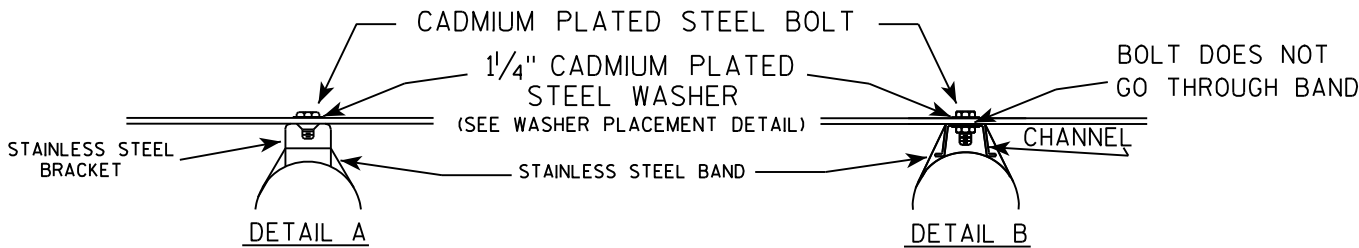
"J" ASSEMBLY



CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET



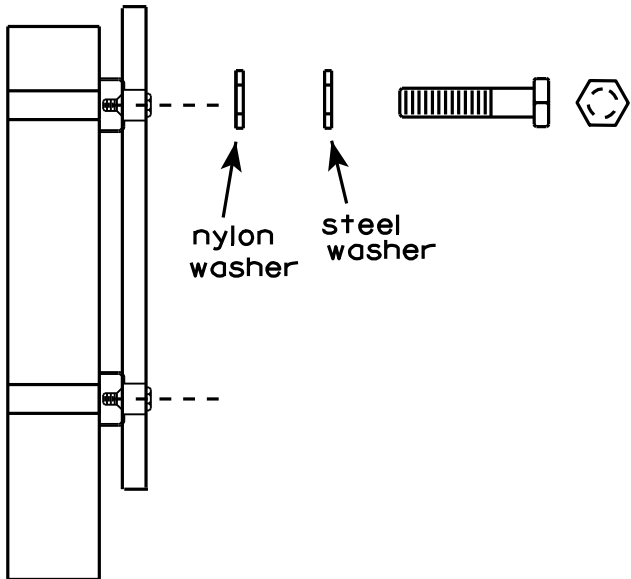
SEE DETAIL B



GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be $\frac{3}{4}$ " in width and 0.025" thickness.

WASHER PLACEMENT



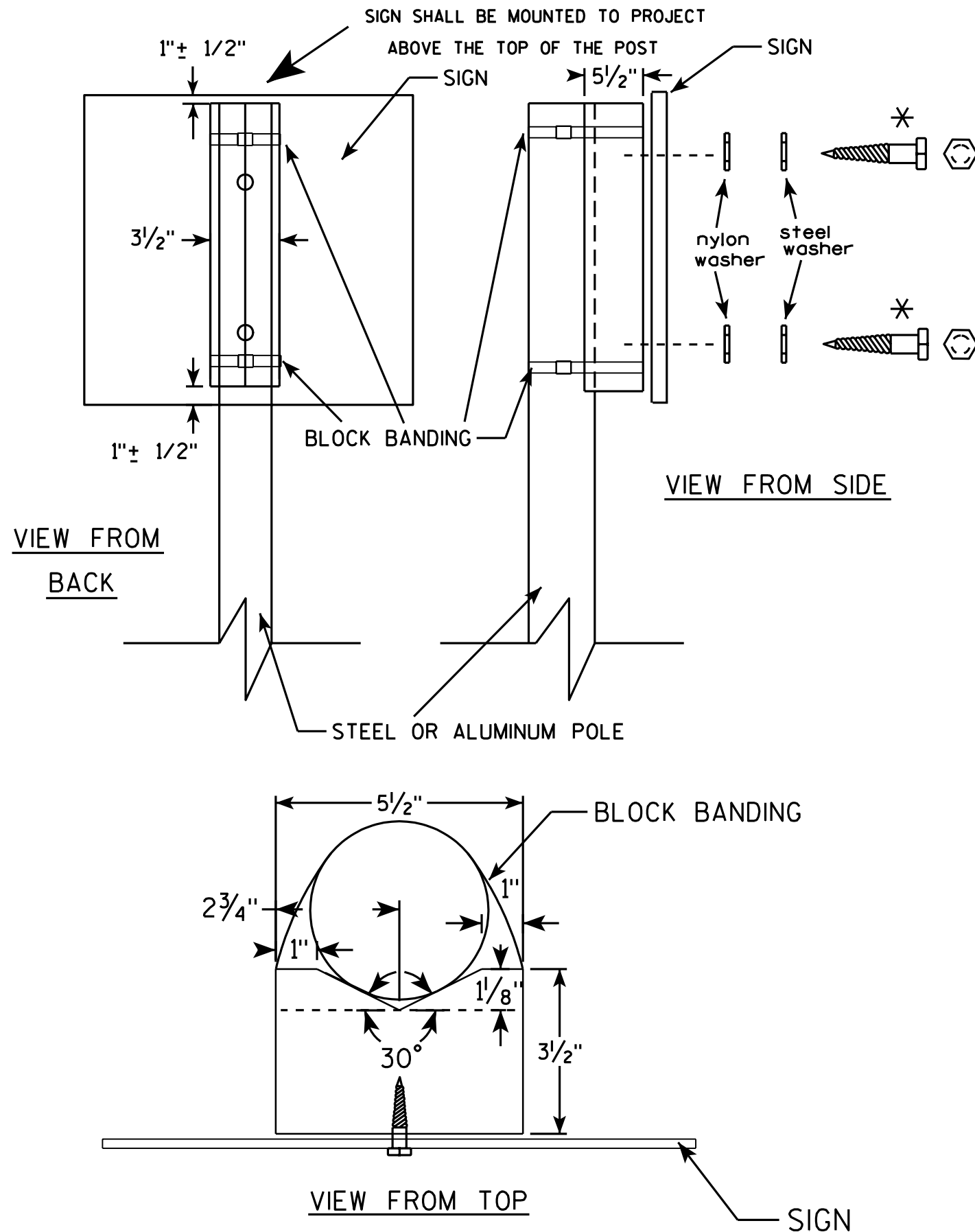
WASHERS (ALL POSTS) -
1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/16/13 PLATE NO. A5-9.3



GENERAL NOTES

1. WOOD 4"x6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, 3/4" WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
 - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D, or
 - b. Cadmium plated in accordance with ASTM Designation : B 766 TYPE 3, Class 12, or
 - c. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE 1 1/4" O.D. X 3/8" I.D. X 1/16"
8. NYLON WASHERS SHALL BE 1 1/4" O.D. X 3/8" I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

✱ LAG BOLTS SHALL BE 3/8" X 2 1/2"

BLOCK BANDING DETAIL
(V-BLOCK OPTION)

WISCONSIN DEPT OF TRANSPORTATION

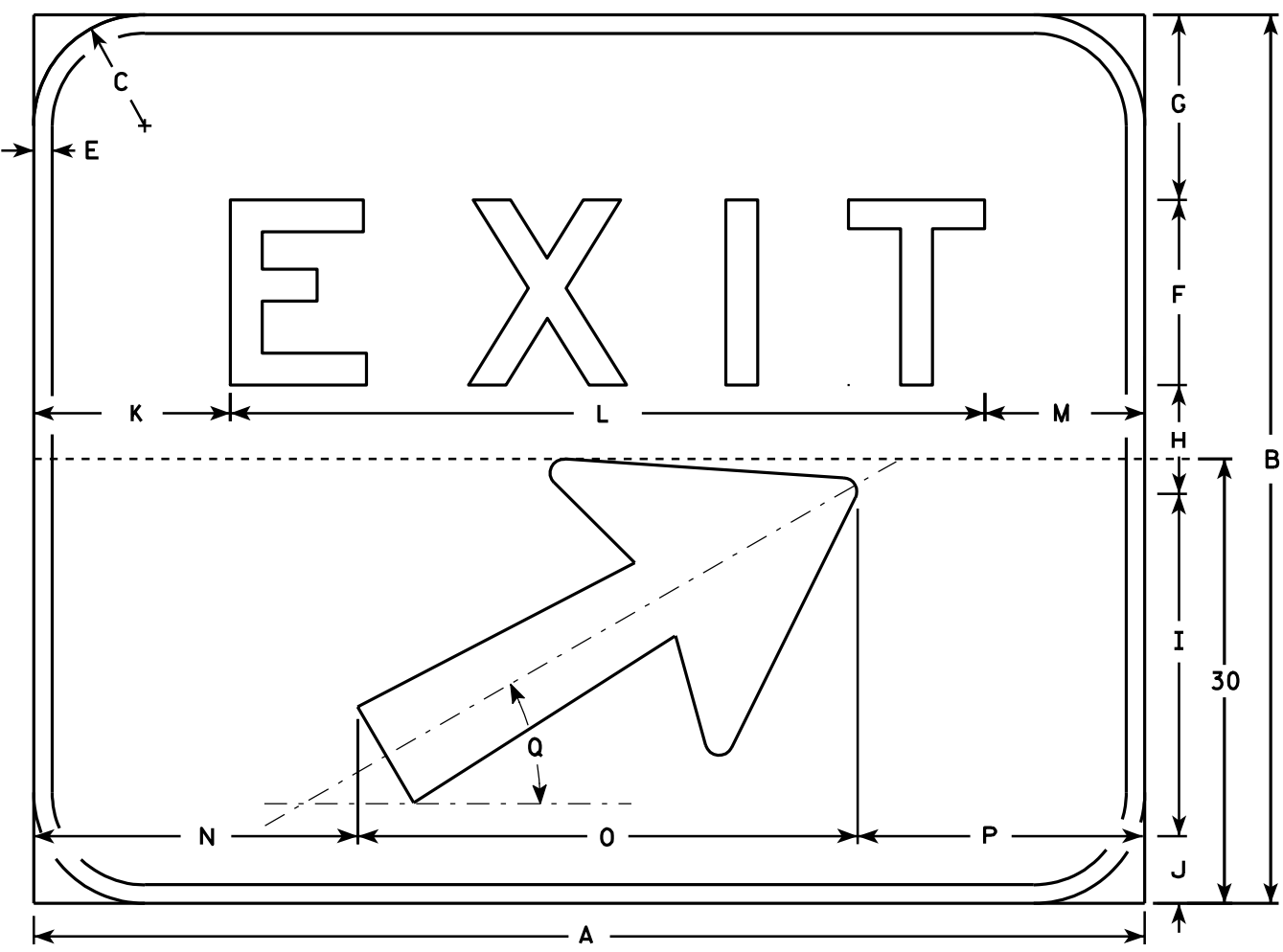
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 7/12/07 PLATE NO. A5-10.1

PROJECT NO:

SHEET NO:

E



E5-1

NOTES

- 1. Sign is Type II - Type H reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Green
Message - White (Type H reflective)
- 3. Message Series - E
- 4. Corners may be square or rounded but borders shall be rounded as shown.
- 5. Base material for this sign shall be plywood and shall be split into two seperate pieces for the 72 x 60 size as shown on the detail by the dashed line (-----).
- 6. Arrow is Type "A" from sign plate A1-1.
- 7. As per the Standard Spec's, this sign shall not have a vertical joint.

7

Metric equivalent for this sign is:

SIZE	
1	
2	
3	
4	1500 mm X 1200 mm
5	1800 mm X 1500 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m ²
1																												
2																												
3																												
4	60	48	6		1	10	10	5 7/8	18 1/2	3 5/8	10 5/8	40 3/4	8 5/8	17 1/2	27	15 1/2	30°										20.0	1.80
5	72	60	6		1	12	12	10	18 1/2	7 1/2	13 1/4	48 1/2	10 1/4	23 1/2	27	21 1/2	30°										30.0	2.70

STANDARD SIGN
E5 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Christa J. Spang
for State Traffic Engineer

DATE 6/22/00 PLATE NO. E5-1.8

PROJECT NO:

HWY:

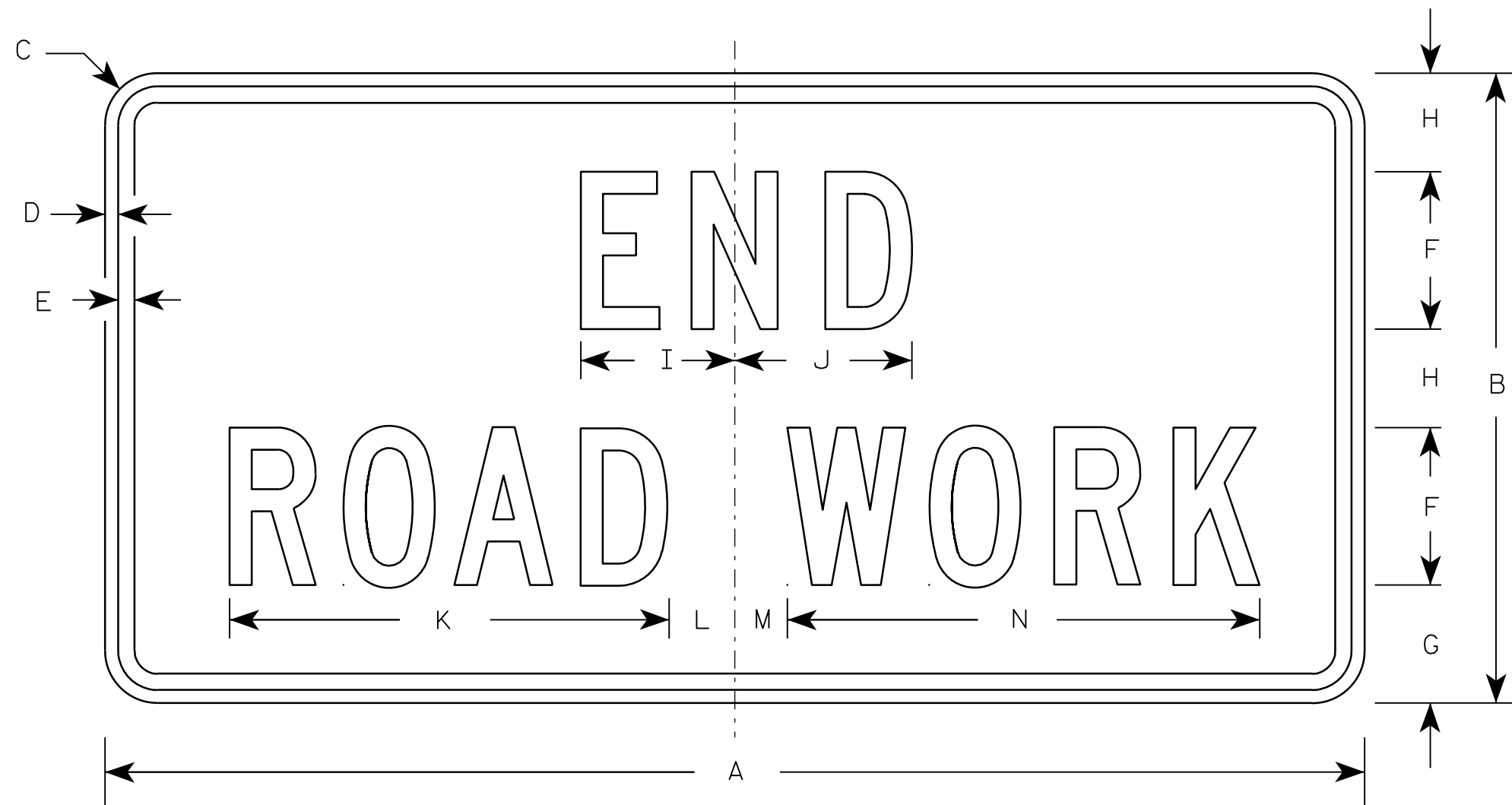
COUNTY:

SHEET NO:

E

7

7



G20-2A

Metric equivalent
for this sign is:

SIZE	
1	900 mm X 450 mm
2	1200 mm X 600 mm
3	1200 mm X 600 mm
4	1200 mm X 600 mm
5	1200 mm X 600 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area sq. m.
1	36	18	1 1/8	3/8	1/2	4	3 3/4	2 1/2	4 1/8	4 1/8	11 1/8	2	1	12 1/8													4.5	0.41
2	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
3	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
4	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
5	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72

NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Orange
Message - Black
- Message Series - C
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

PROJECT NO:

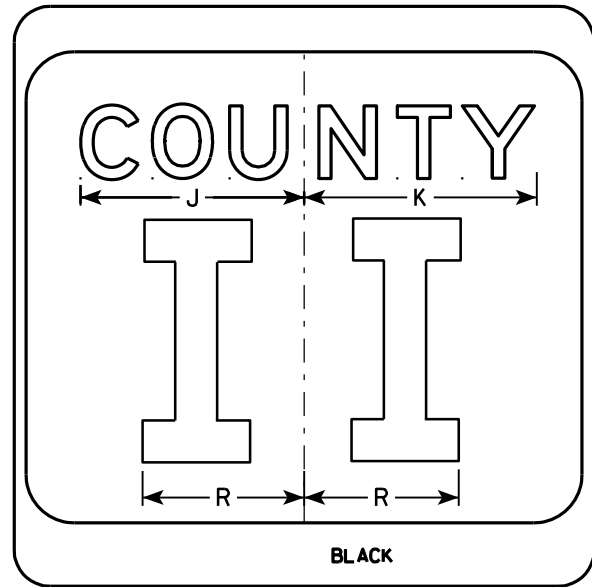
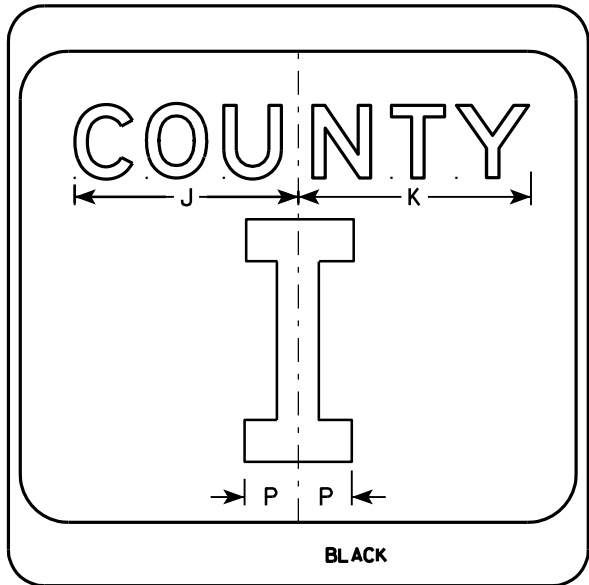
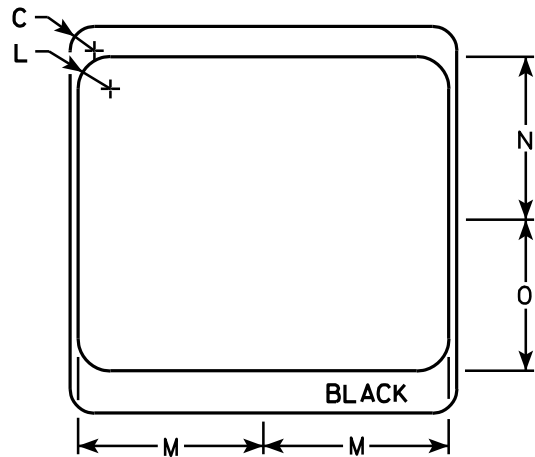
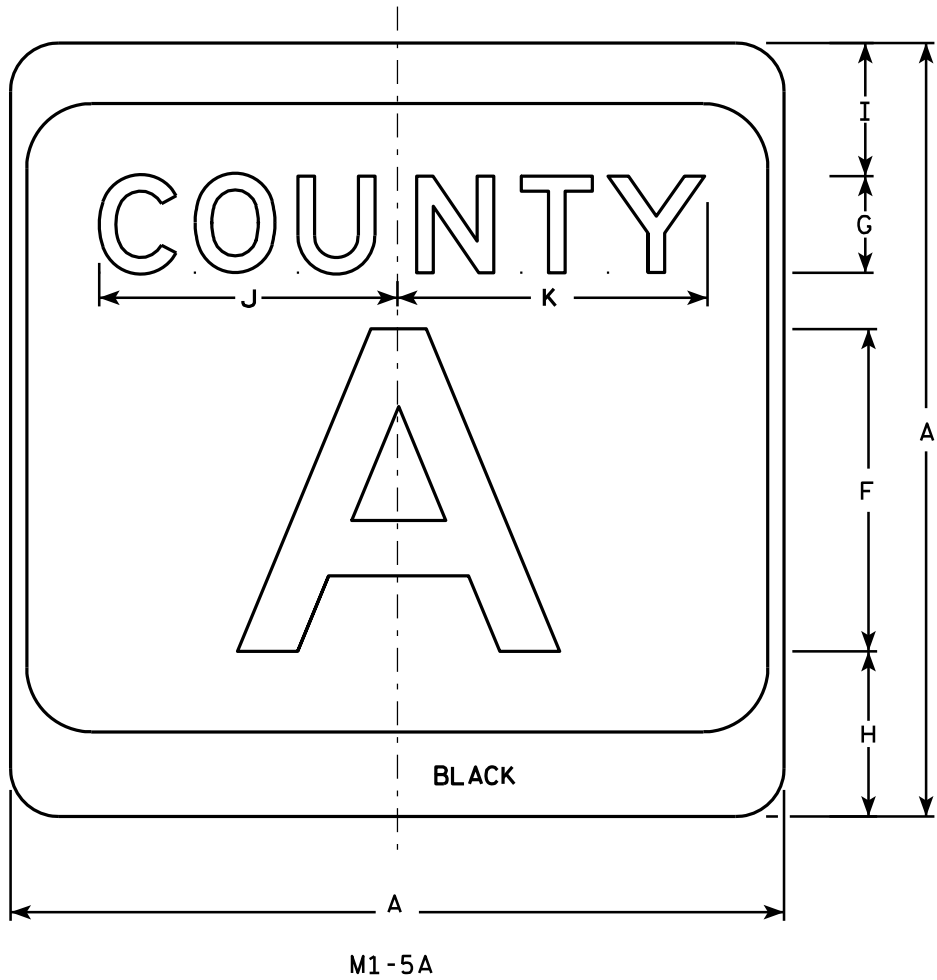
HWY:

COUNTY:

SHEET NO:

E

7



NOTES

1. Sign is Type II - see Note 7 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White & Black - See Note 7
Message - Black
3. Message Series - see Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Message Series E for 1 letter.
Message Series D for 2 letters unless message is too big then Series C.
Message Series C for 3 letters unless message is too big then Series B.
6. Substitute appropriate letters & optically center to achieve proper balance.
7. Permanent Signs
Background - Type H Reflective
Detour or temporary Signs
Background - Reflective

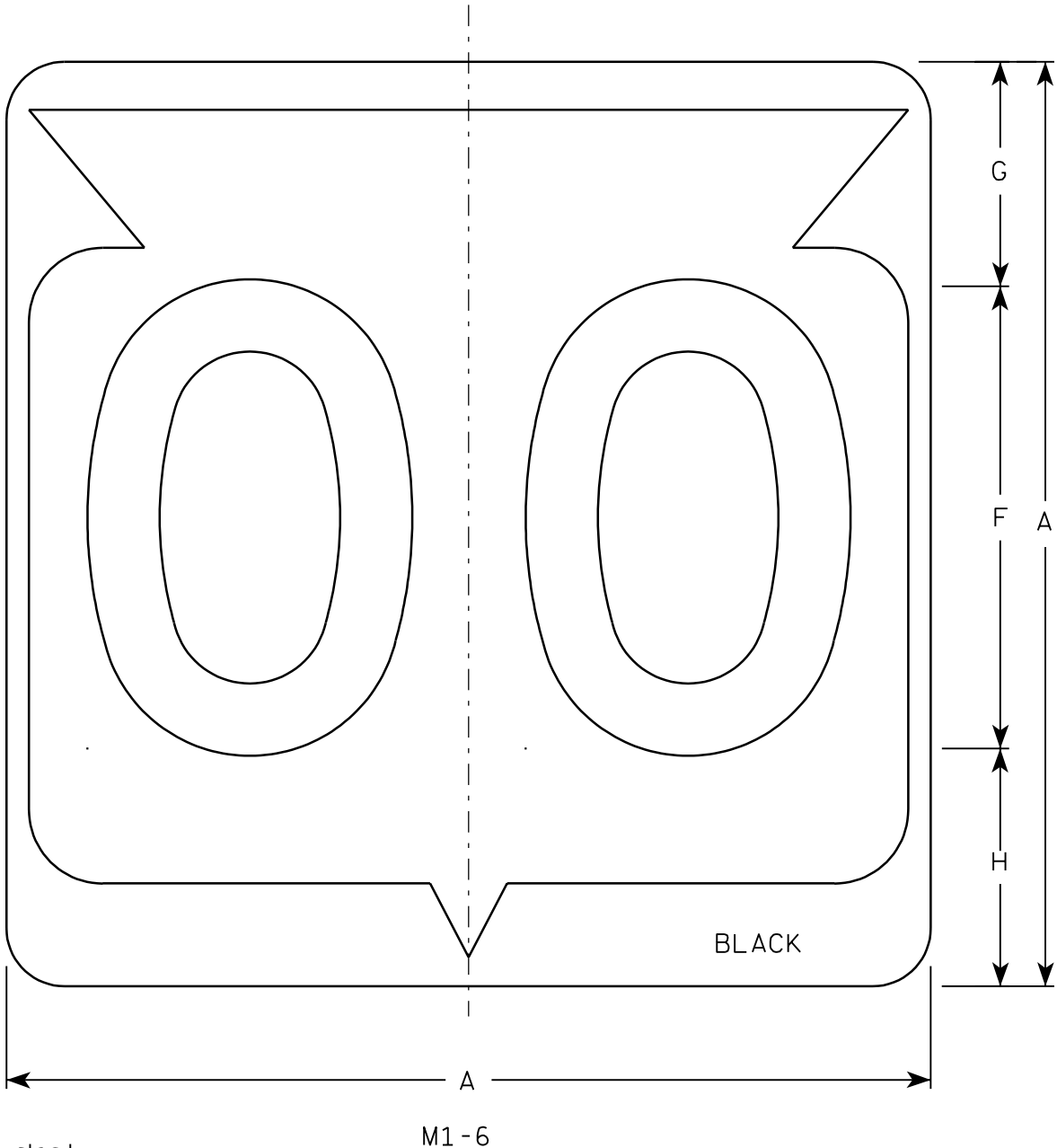
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24		1 1/2			10	3	5 1/8	4 1/8	9 1/4	9 5/8	2	11 1/2	10 1/8	9 3/8	2 1/4		6 5/8									4.0
3	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0
4	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0
5	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0

CTH MARKER	
M1-5A FOR ASSEMBLIES	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 9/27/11	PLATE NO. M1-5A.8

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
-------------	------	---------	-----------	---

7

7



Metric equivalent
for this sign is:

SIZE	
1	
2	600 mm X 600 mm
3	900 mm X 900 mm
4	900 mm X 900 mm
5	900 mm X 900 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m ²
1																												
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0	.36
3	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81
4	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81
5	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81

PROJECT NO:

HWY:

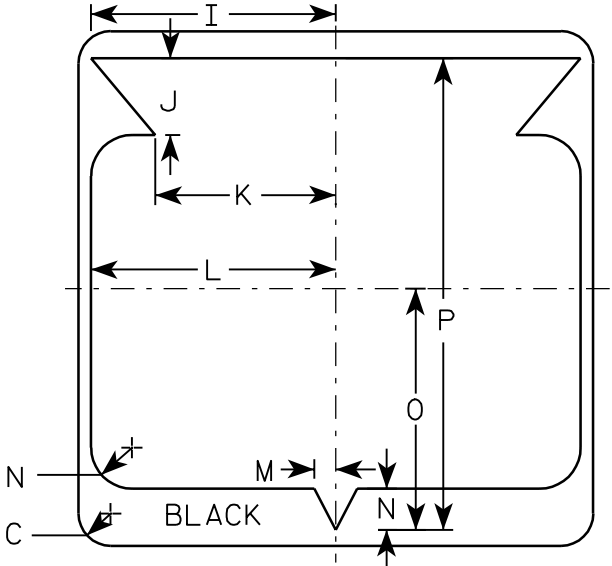
COUNTY:

SHEET NO:

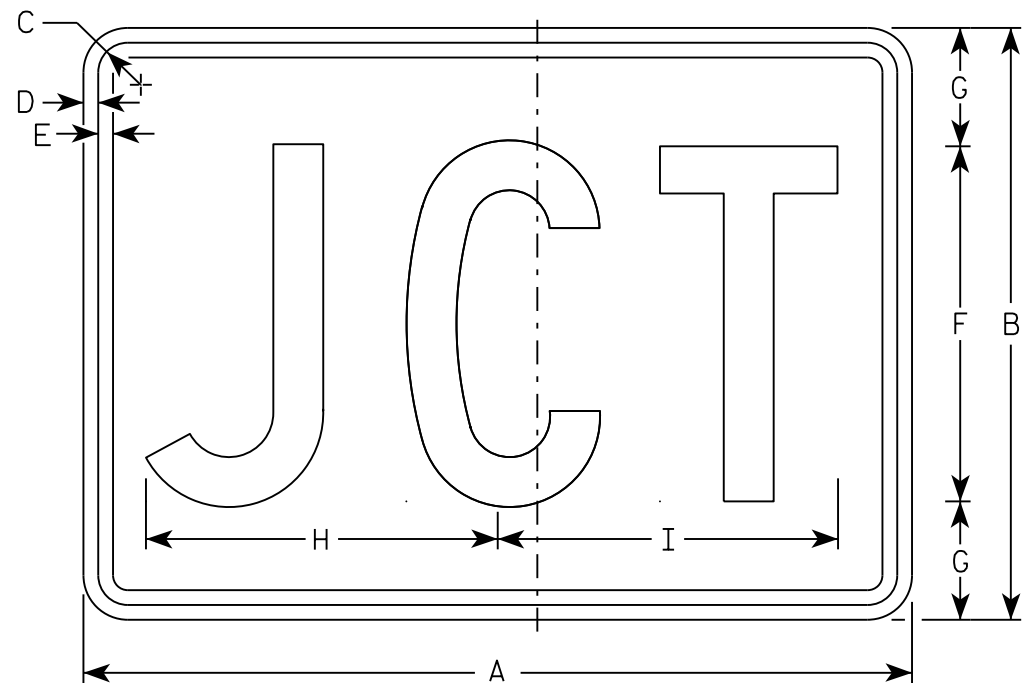
E

NOTES

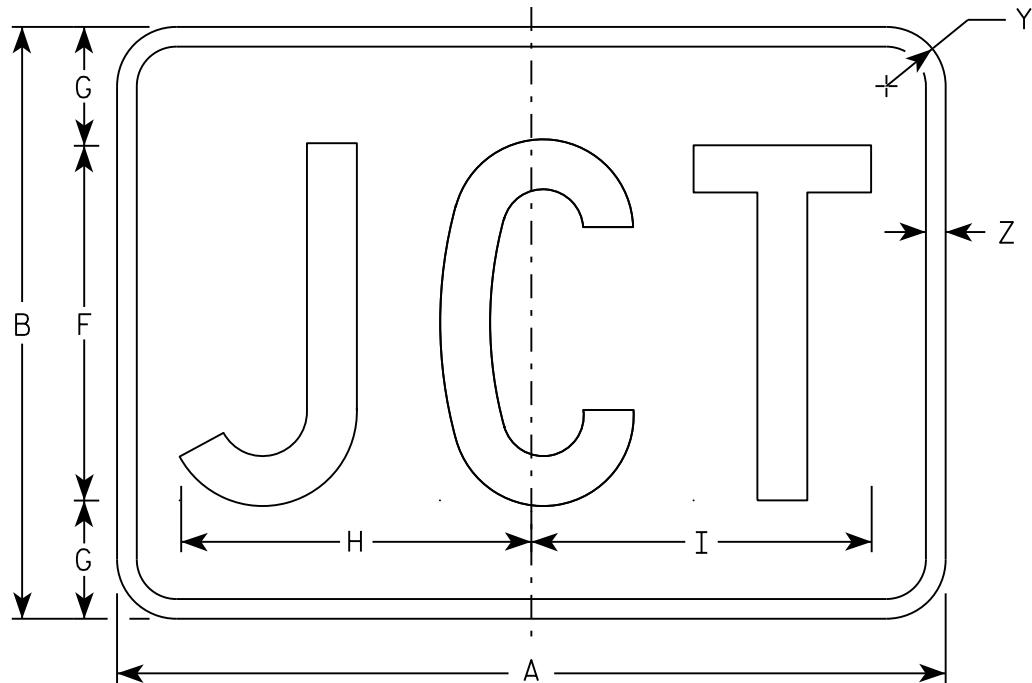
1. Sign is Type II - See Note 6 - reference
WIS DOT Standard Specification for HIGHWAY
and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White & Black - See Note 6
Message - Black
3. Message Series - See note 5
4. Corners may be square or rounded when base
material is plywood but borders shall be rounded
as shown. When base material is metal, the
corners and borders shall be rounded.
5. Substitute appropriate Series numerals and
adjust spacing as per plate A10-1.
6. Permanent Signs
Background - Type H Reflective
Detour or temporary Signs
Background - Reflective



7



M2-1
MM2-1
MP2-1



MB2-1
MK2-1
MN2-1
MR2-1

NOTES

- 1. Sign is Type II - Type H
- 2. Color:
 - Background - See note 5
 - Message - See note 5
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. M2-1 Background - White
Message - Black
MB2-1 Background - Blue
Message - White
MK2-1 Background - Green
Message - White
MM2-1 Background - White
Message - Green
MN2-1 Background - Brown
Message - White
MP2-1 Background - White
Message - Blue
MR2-1 Background - Brown
Message - Yellow

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21	15	1 1/8	3/8	3/8	9	3	8 7/8	8 5/8																1 1/2	1/2	2.20
3	30	21	1 1/8	3/8	3/8	13	4	12 7/8	12 3/8																1 1/2	1/2	4.40
4	30	21	1 1/8	3/8	3/8	13	4	12 7/8	12 3/8																1 1/2	1/2	4.40
5	30	21	1 1/8	3/8	3/8	13	4	12 7/8	12 3/8																1 1/2	1/2	4.40

STANDARD SIGN

M2 - 1

WISCONSIN DEPT OF TRANSPORTATION

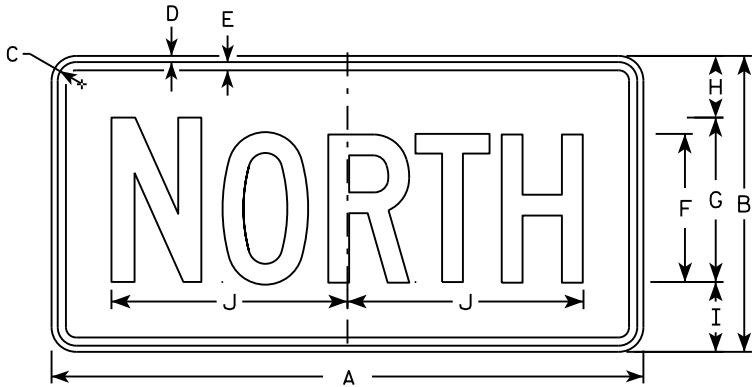
APPROVED

Matthew R. Rauch

For State Traffic Engineer

DATE 10/15/15

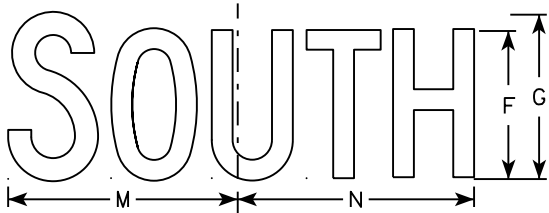
PLATE NO. M2-1.12



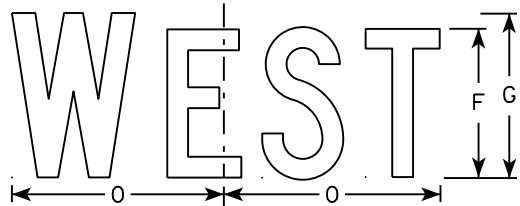
M3-1
MM3-1
MP3-1



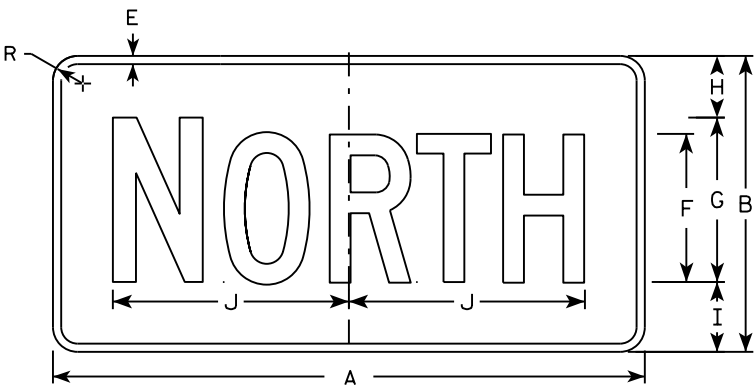
M3-2
MM3-2
MP3-2



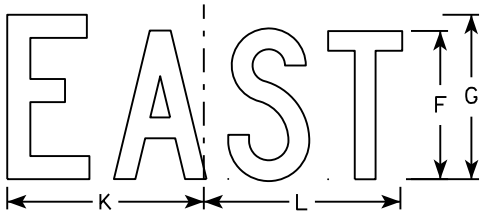
M3-3
MM3-3
MP3-3



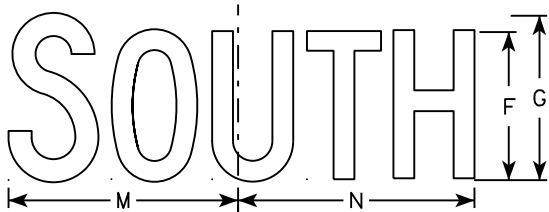
M3-4
MM3-4
MP3-4



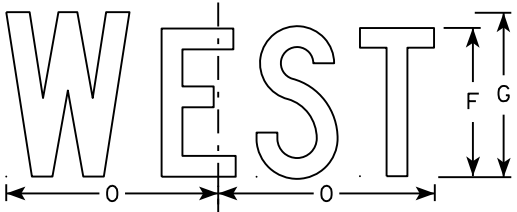
MB3-1
MK3-1
MN3-1



MB3-2
MK3-2
MN3-2



MB3-3
MK3-3
MN3-3



MB3-4
MK3-4
MN3-4

NOTES

1. All Signs Type II - Type H
2. Color:
Background - See note 5
Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M3-1 thru M3-4 Background - White
Message - Black
MB3-1 thru MB3-4 Background - Blue
Message - White
MK3-1 thru MK3-4 Background - Green
Message - White
MM3-1 thru MM3-4 Background - White
Message - Green
MN3-1 thru MN3-4 Background - Brown
Message - White
MP3-1 thru MP3-4 Background - White
Message - Blue
6. Note the first letter of each direction is larger than the remainder of the message.

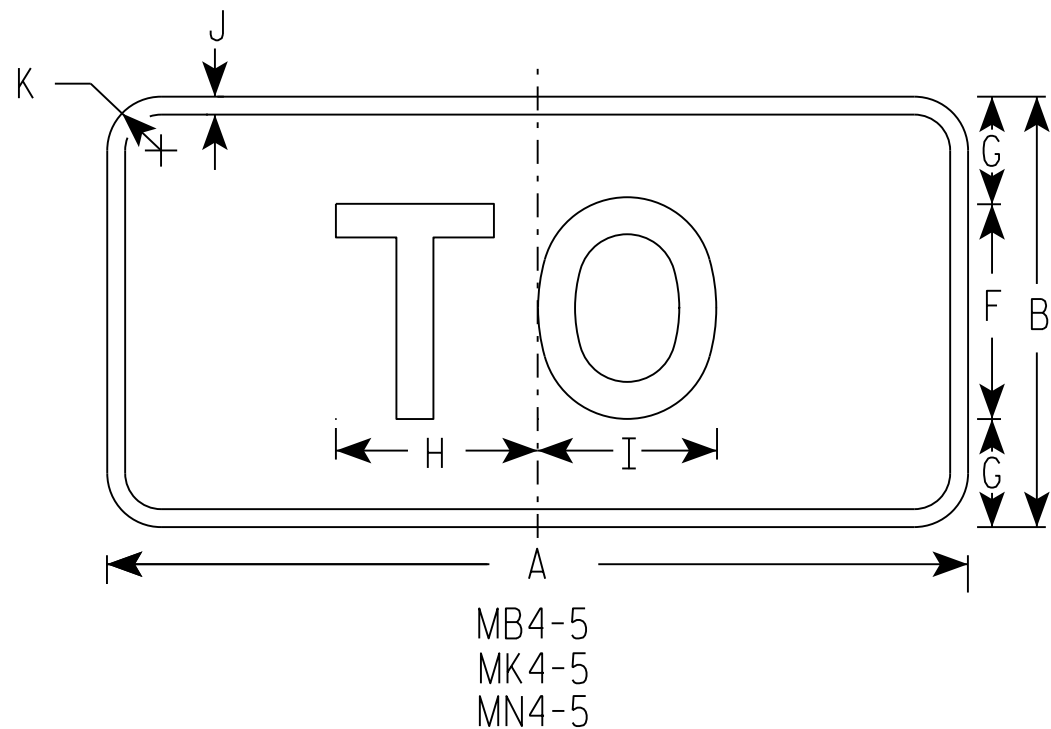
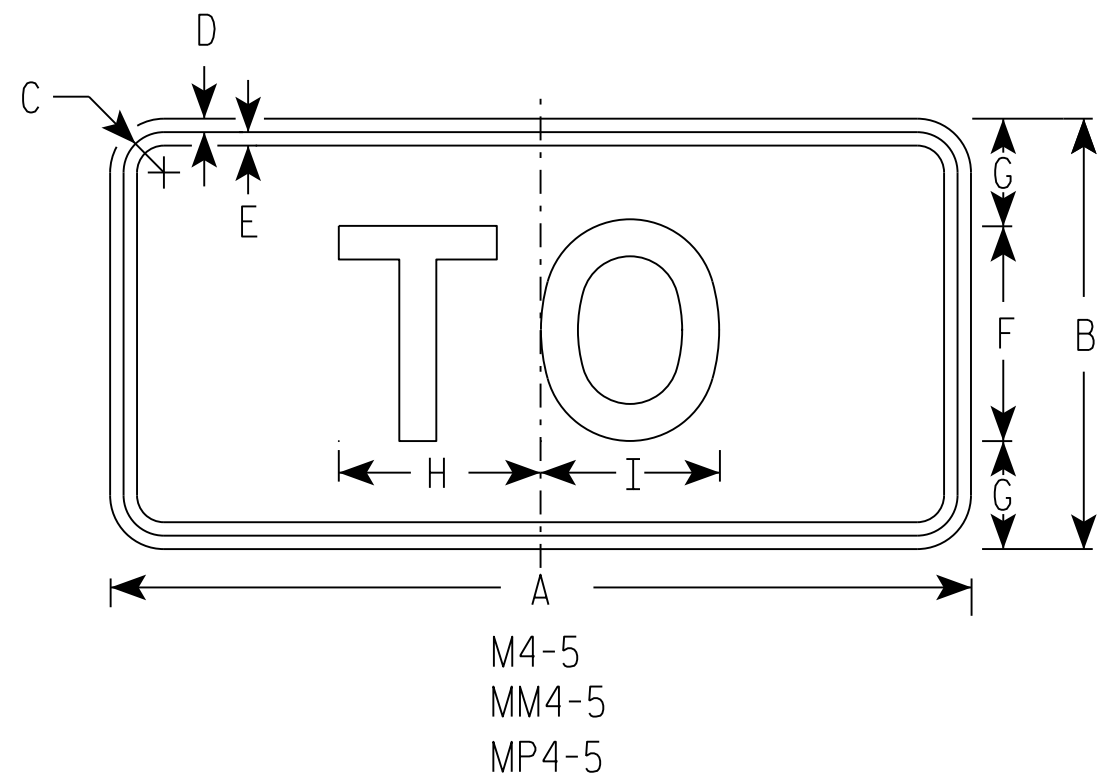
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
4	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
5	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5

STANDARD SIGNS
M3-1 thru M3-4
SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M3-1.14



NOTES

1. Sign is Type II - Type H
2. Color:
Background - See note 5
Message - See note 5
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M4-5 Background - White
Message - Black
MB4-5 Background - Blue
Message - White
MK4-5 Background - Green
Message - White
MM4-5 Background - White
Message - Green
MN4-5 Background - Brown
Message - White
MP4-5 Background - White
Message - Blue

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	3	5 3/8	5 1/4	1/2	1 1/2																2.00
3	36	18	1 3/8	3/8	1/2	9	4 1/2	8 1/4	8 3/8	1/2	1 1/2																4.5
4	36	18	1 3/8	3/8	1/2	9	4 1/2	8 1/4	8 3/8	1/2	1 1/2																4.5
5	36	18	1 3/8	3/8	1/2	9	4 1/2	8 1/4	8 3/8	1/2	1 1/2																4.5

STANDARD SIGN

M4 - 5

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch

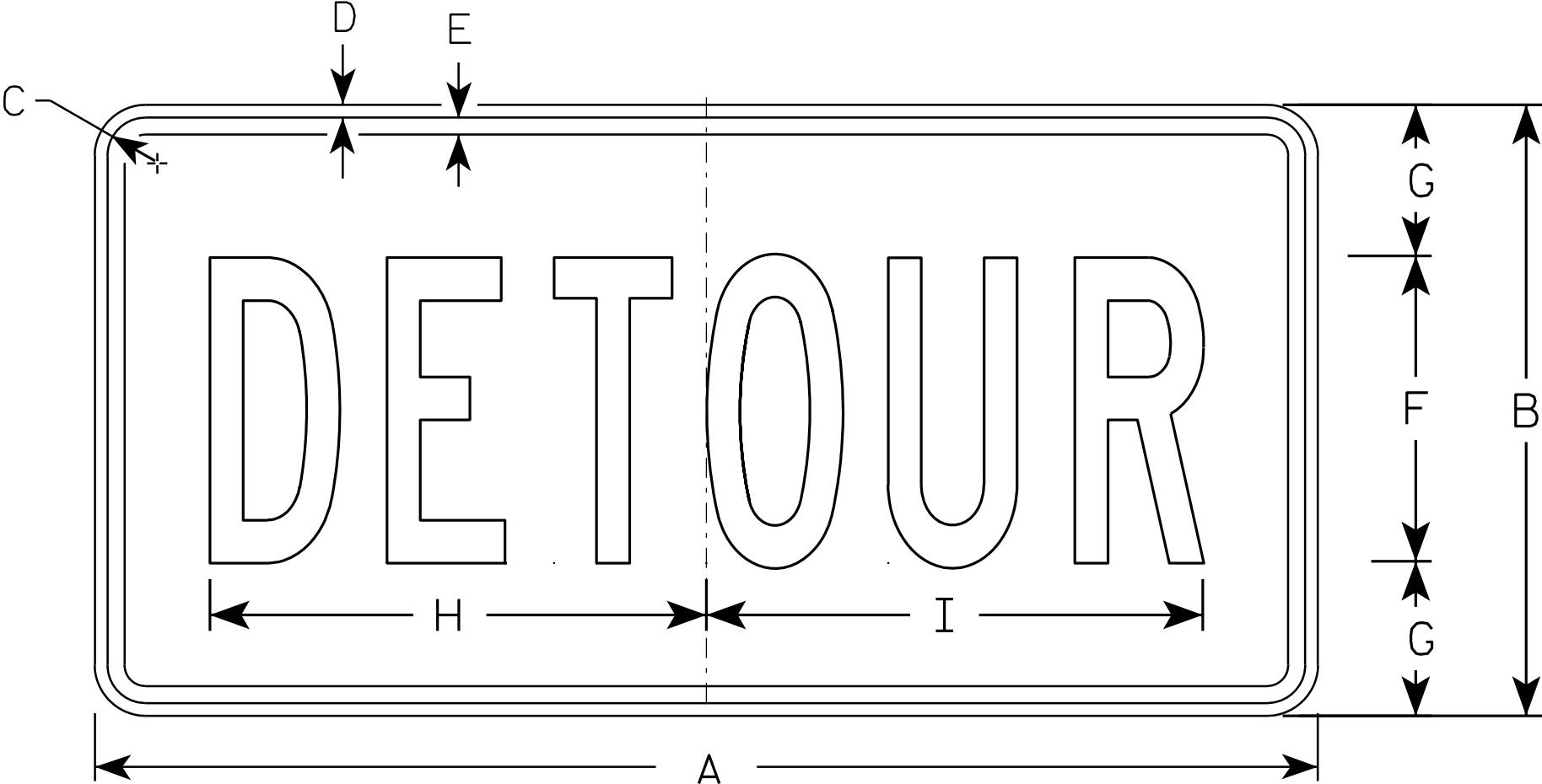
for State Traffic Engineer

DATE 10/15/15

PLATE NO. M4-5.8

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - Orange
 - Message - Black
- 3. Message Series - B
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



M4 - 8

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	3	10	10 1/4																		2.0
3	36	18	1 1/8	3/8	1/2	9	4 1/2	14 5/8	14 1/2																		4.5
4																											
5																											

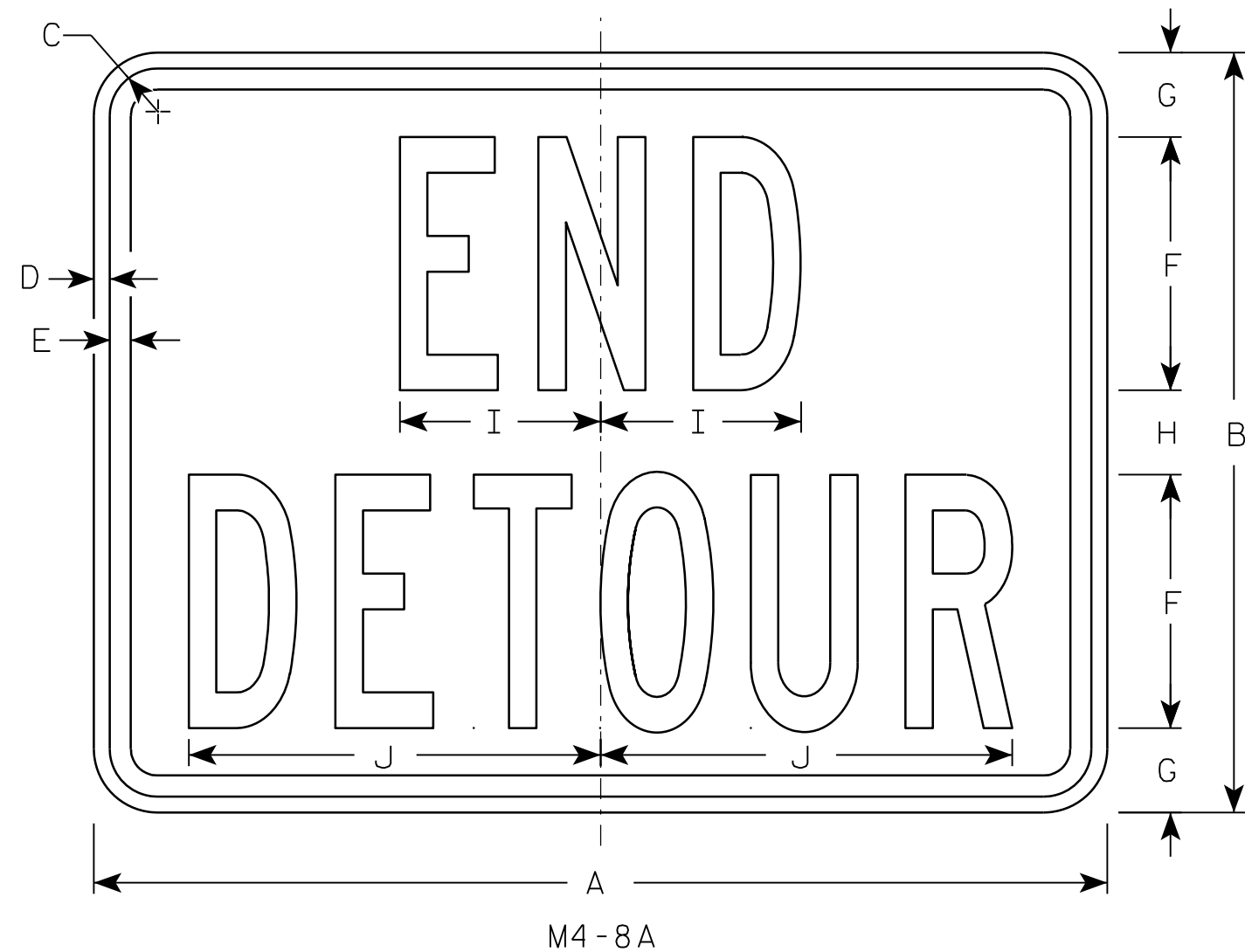
STANDARD SIGN
M4 - 8

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/10/10 PLATE NO. M4-8.2

7



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - B
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	18	1 1/8	3/8	1/2	6	2	2	4 3/4	9 3/4																	3.0
3	30	24	1 1/8	3/8	1/2	8	2 1/2	3	6 3/4	13																	5.0
4																											
5																											

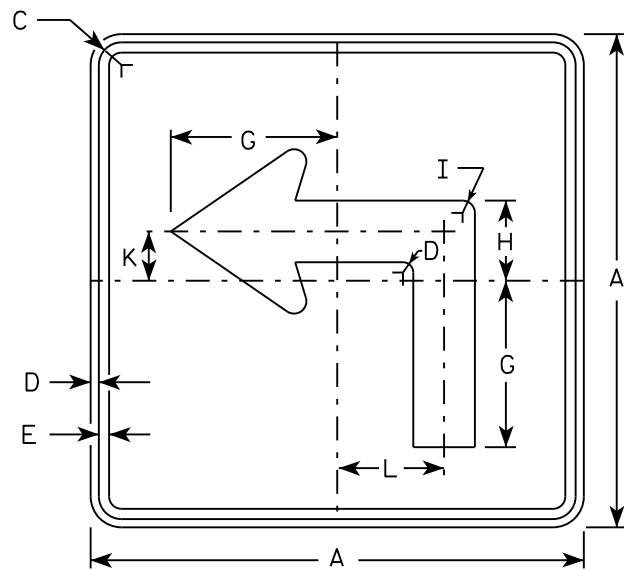
PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
-------------	------	---------	-----------	---

STANDARD SIGN
M4-8A

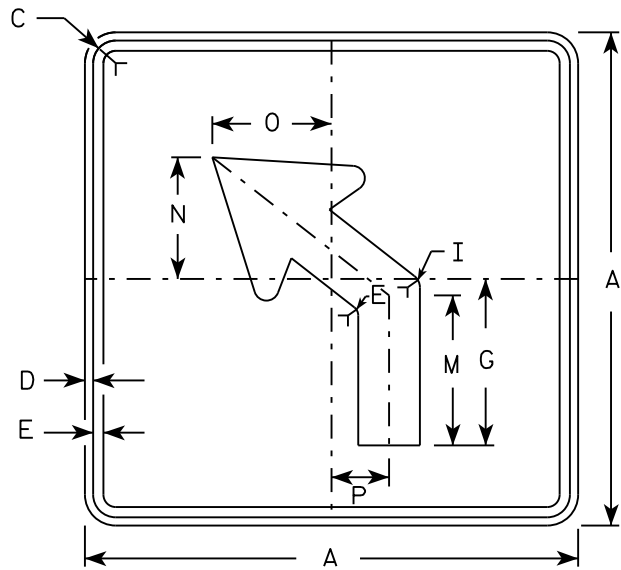
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

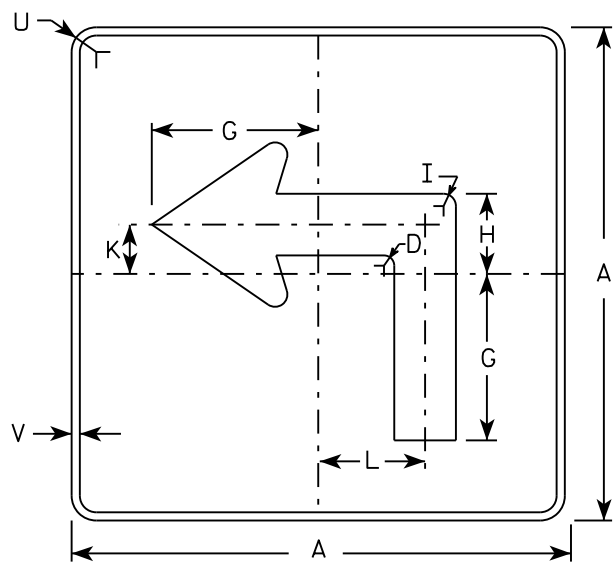
DATE 3/9/11 PLATE NO. M4-8A.2



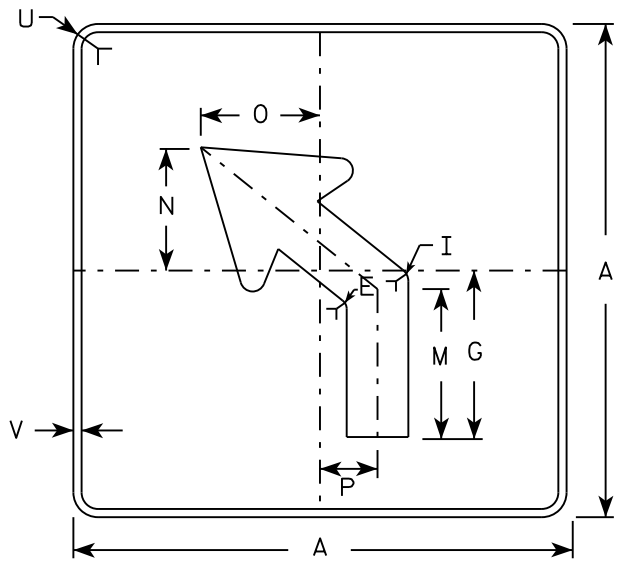
M5-1L
MM5-1L
M05-1L
MP5-1L



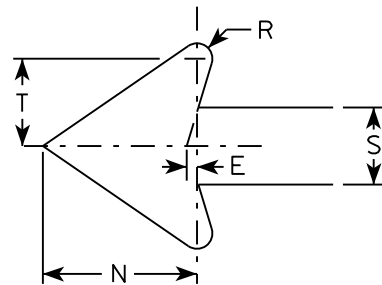
M5-2L
MM5-2L
M05-2L
MP5-2L



MB5-1L
MK5-1L
MN5-1L
MR5-1L



MB5-2L
MK5-2L
MN5-2L
MR5-2L



NOTES

- Signs are Type II - Type H reflective except as shown
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- | | |
|-----------------|---|
| M5-1 and M5-2 | Background - White |
| | Message - Black |
| MB5-1 and MB5-2 | Background - Blue |
| | Message - White |
| MK5-1 and MK5-2 | Background - Green |
| | Message - White |
| MM5-1 and MM5-2 | Background - White |
| | Message - Green |
| MN5-1 and MN5-2 | Background - Brown |
| | Message - White |
| M05-1 and M05-2 | Background - Orange - Type F Reflective |
| | Message - Black |
| MP5-1 and MP5-2 | Background - White - Type H Reflective |
| | Message - Blue |
| MR5-1 and MR5-2 | Background - Brown |
| | Message - Yellow |
- M5-1R same as M5-1L except arrow points right.
- M5-2R same as M5-2L except arrow tilts right.

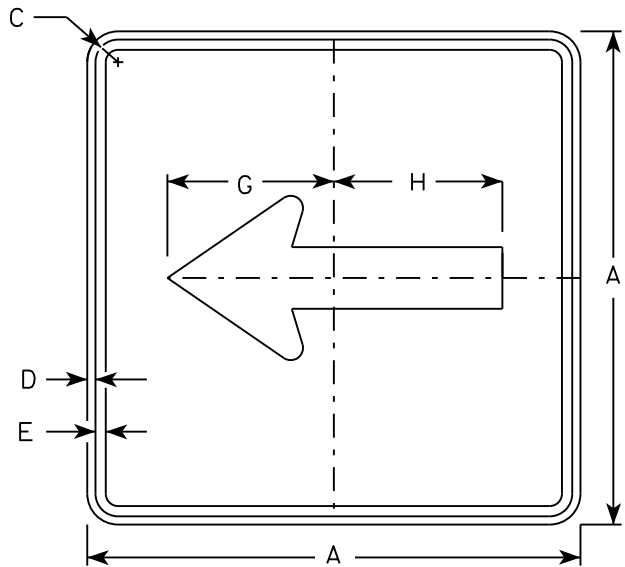
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25

STANDARD SIGN
M5-1 & M5-2

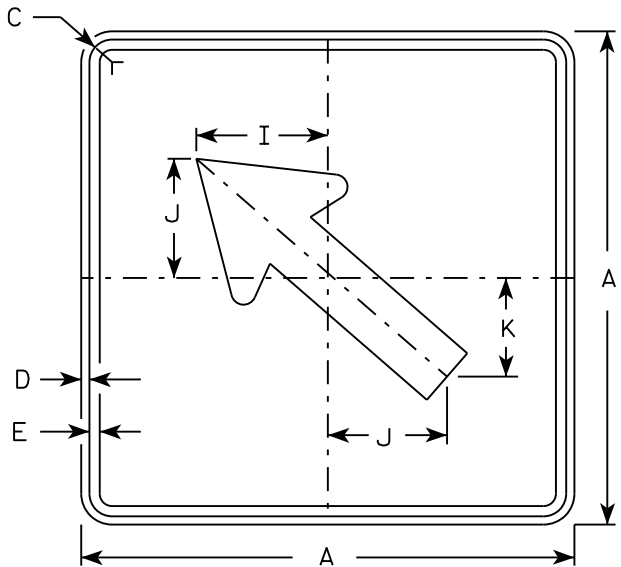
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

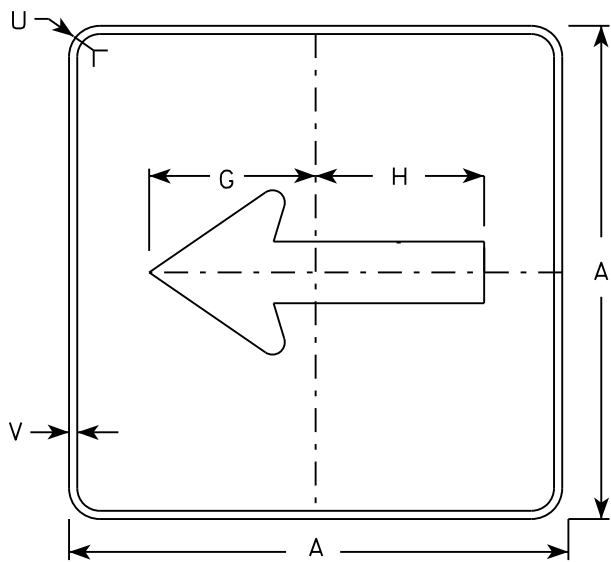
DATE 10/15/15 PLATE NO. M5-1.13



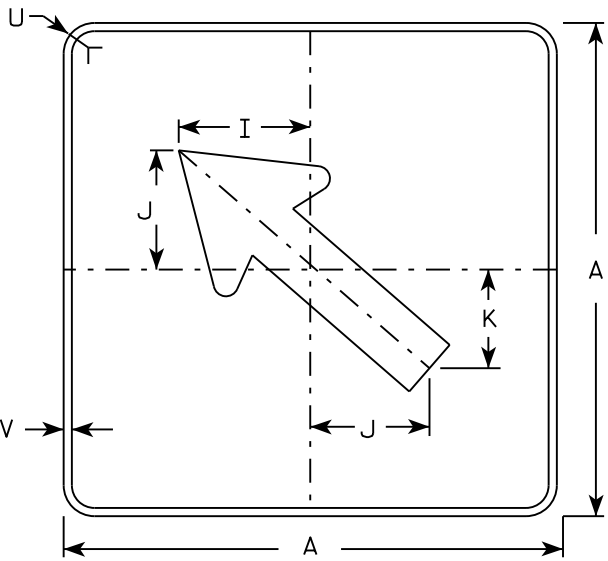
M6 - 1
MM6 - 1
M06 - 1
MP6 - 1



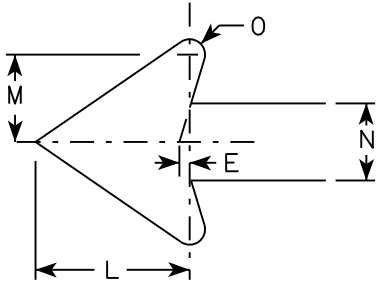
M6 - 2
MM6 - 2
M06 - 2
MP6 - 2



MB6 - 1
MK6 - 1
MN6 - 1
MR6 - 1



MB6 - 2
MK6 - 2
MN6 - 2
MR6 - 2



NOTES

- Signs are Type II - Type H except as Shown
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-1 and M6-2 Background - White
Message - Black
MB6-1 and MB6-2 Background - Blue
Message - White
MK6-1 and MK6-2 Background - Green
Message - White
MM6-1 and MM6-2 Background - White
Message - Green
MN6-1 and MN6-2 Background - Brown
Message - White
M06-1 and M06-2 Background - Orange - Type F Reflective
Message - Black
MP6-1 and MP6-2 Background - White
Message - Blue
MR6-1 and MR6-2 Background - Brown
Message - Yellow

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

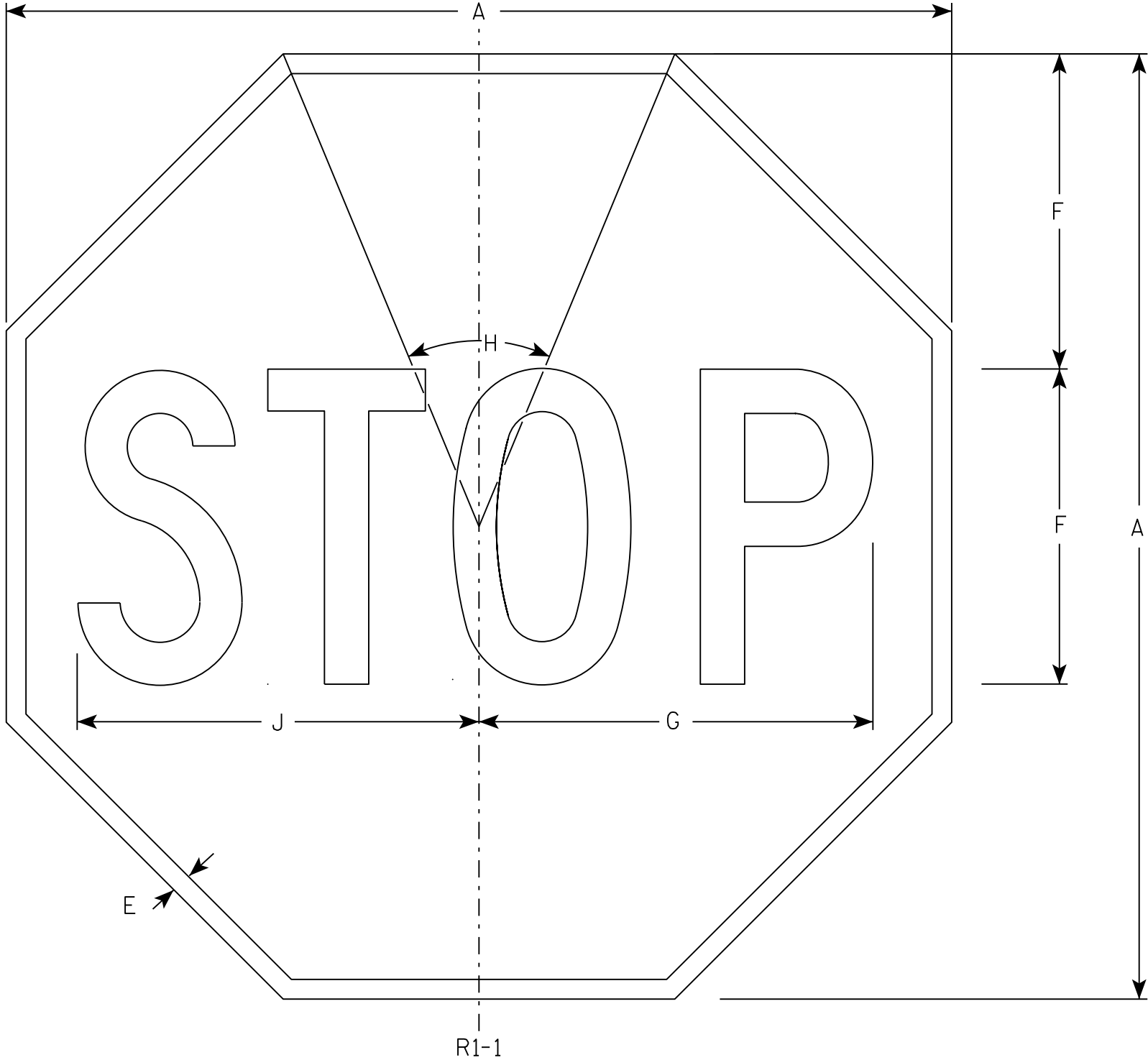
E

STANDARD SIGN
M6 - 1 & M6 - 2
SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M6-1.15



NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - Red
 - Message - White
- 3. Message Series - C

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2S	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2M	36				3/4	12	15	45°		15 3/8																	7.46
3	36				3/4	12	15	45°		15 3/8																	7.46
4	48				1	16	20	45°		20 1/2																	13.25
5	48				1	16	20	45°		20 1/2																	13.25
6	18				3/8	6	7 3/4	45°		7 3/4																	1.86
7	12				1/4	4	5	45°		5 1/8																	0.78

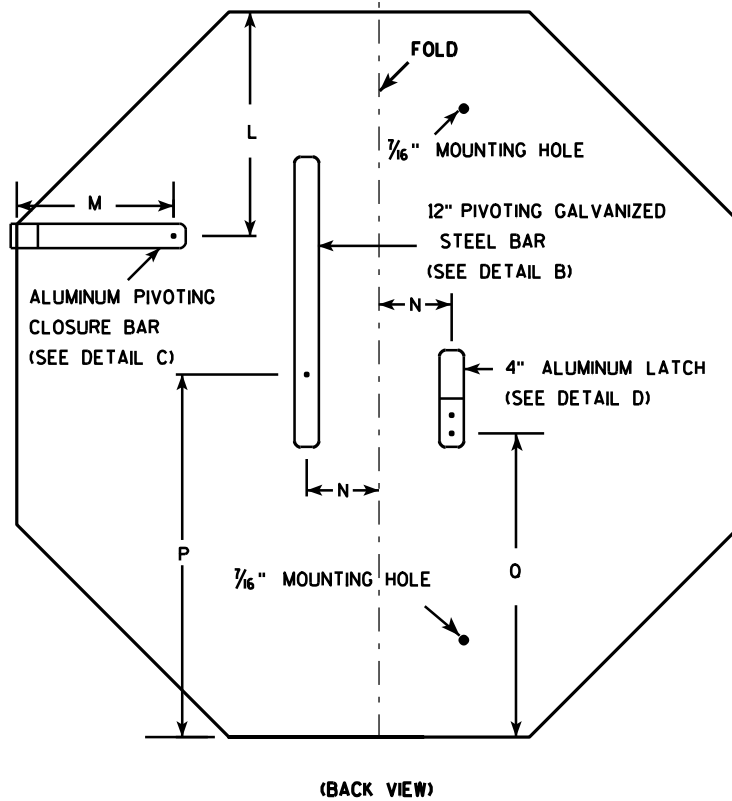
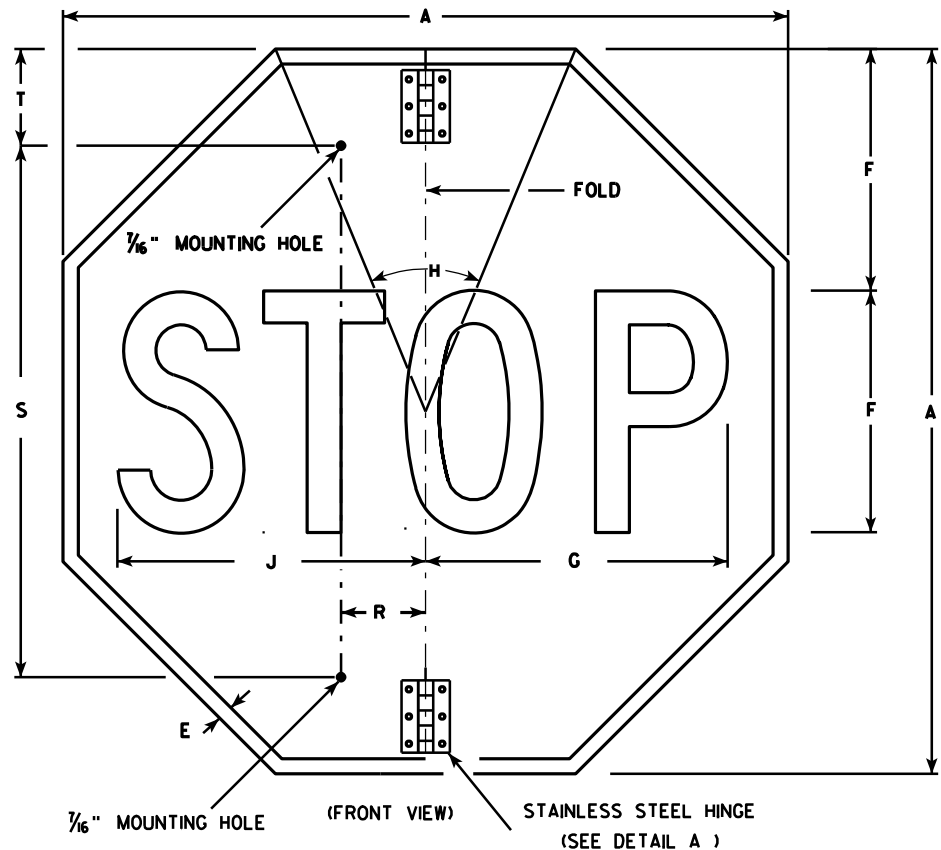
STANDARD SIGN

R1-1

WISCONSIN DEPT OF TRANSPORTATION

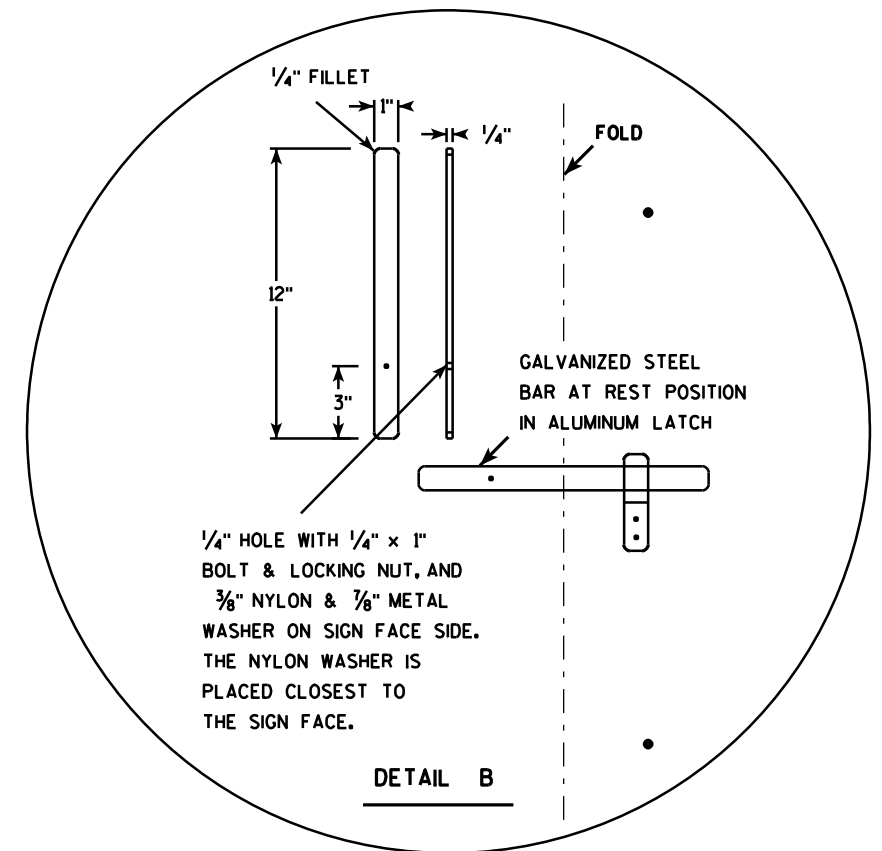
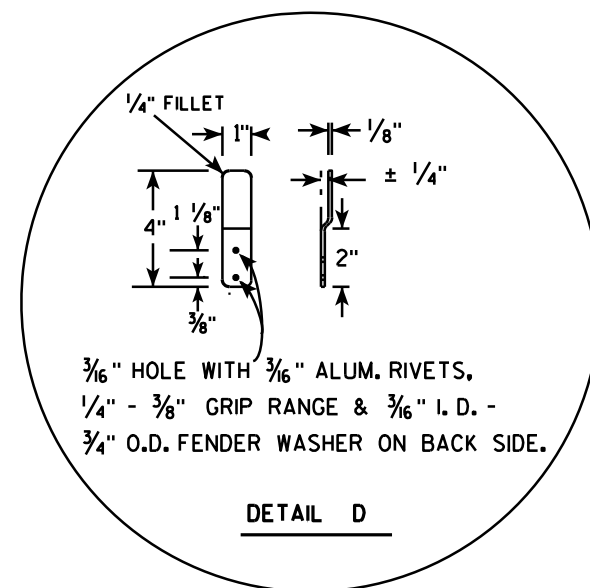
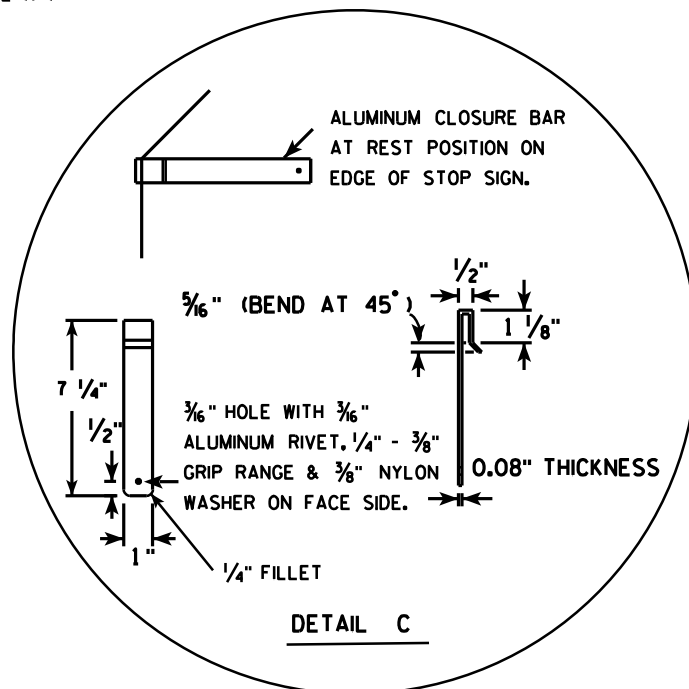
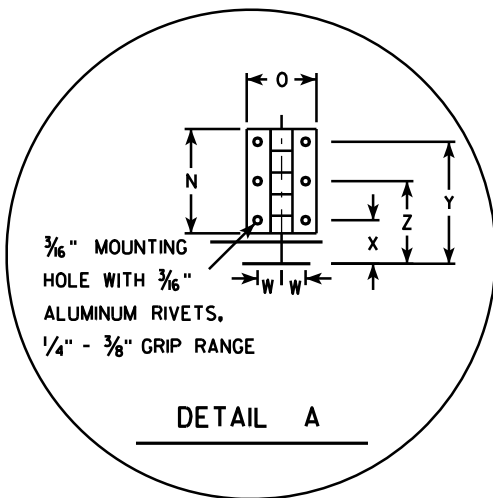
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/12/15 PLATE NO. R1-1.13



NOTES

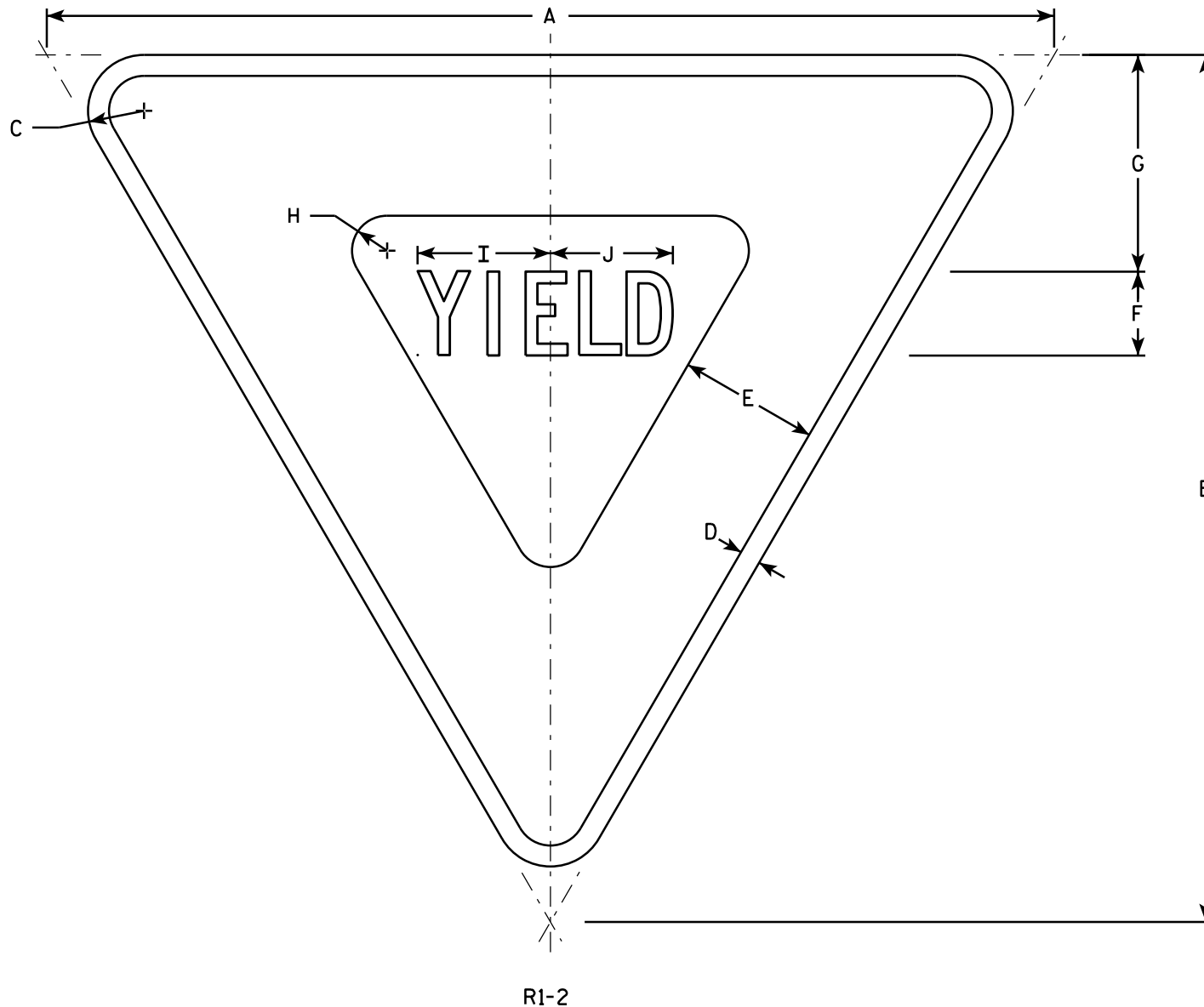
- Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Red
Message - White
- Message Series - C
- All hardware used on the folding STOP sign installation shall conform to 637.2.4 of the WIS DOT Standard Specification.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30				$\frac{5}{8}$	10	12 $\frac{1}{2}$	45		12 $\frac{3}{4}$		9 $\frac{1}{4}$	6 $\frac{1}{2}$	3	2	15	12 $\frac{3}{8}$	2 $\frac{1}{2}$	22	5			$\frac{11}{16}$	1 $\frac{1}{4}$	3 $\frac{1}{2}$	2 $\frac{3}{8}$	5.18
2M	36				$\frac{3}{4}$	12	15	45		15 $\frac{3}{8}$		11	6 $\frac{1}{2}$	3	2	18	15 $\frac{3}{8}$	2 $\frac{1}{2}$	26	5			$\frac{11}{16}$	1 $\frac{1}{4}$	3 $\frac{1}{2}$	2 $\frac{3}{8}$	7.46
3	36				$\frac{3}{4}$	12	15	45		15 $\frac{3}{8}$		11	6 $\frac{1}{2}$	3	2	18	15 $\frac{3}{8}$	2 $\frac{1}{2}$	26	5			$\frac{11}{16}$	1 $\frac{1}{4}$	3 $\frac{1}{2}$	2 $\frac{3}{8}$	7.46
4																											
5																											

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
-------------	------	---------	-----------	---

STANDARD SIGN R1-1F	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 12/03/10	PLATE NO. R1-1F.3



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. The border strip and word message are reflectorized red.

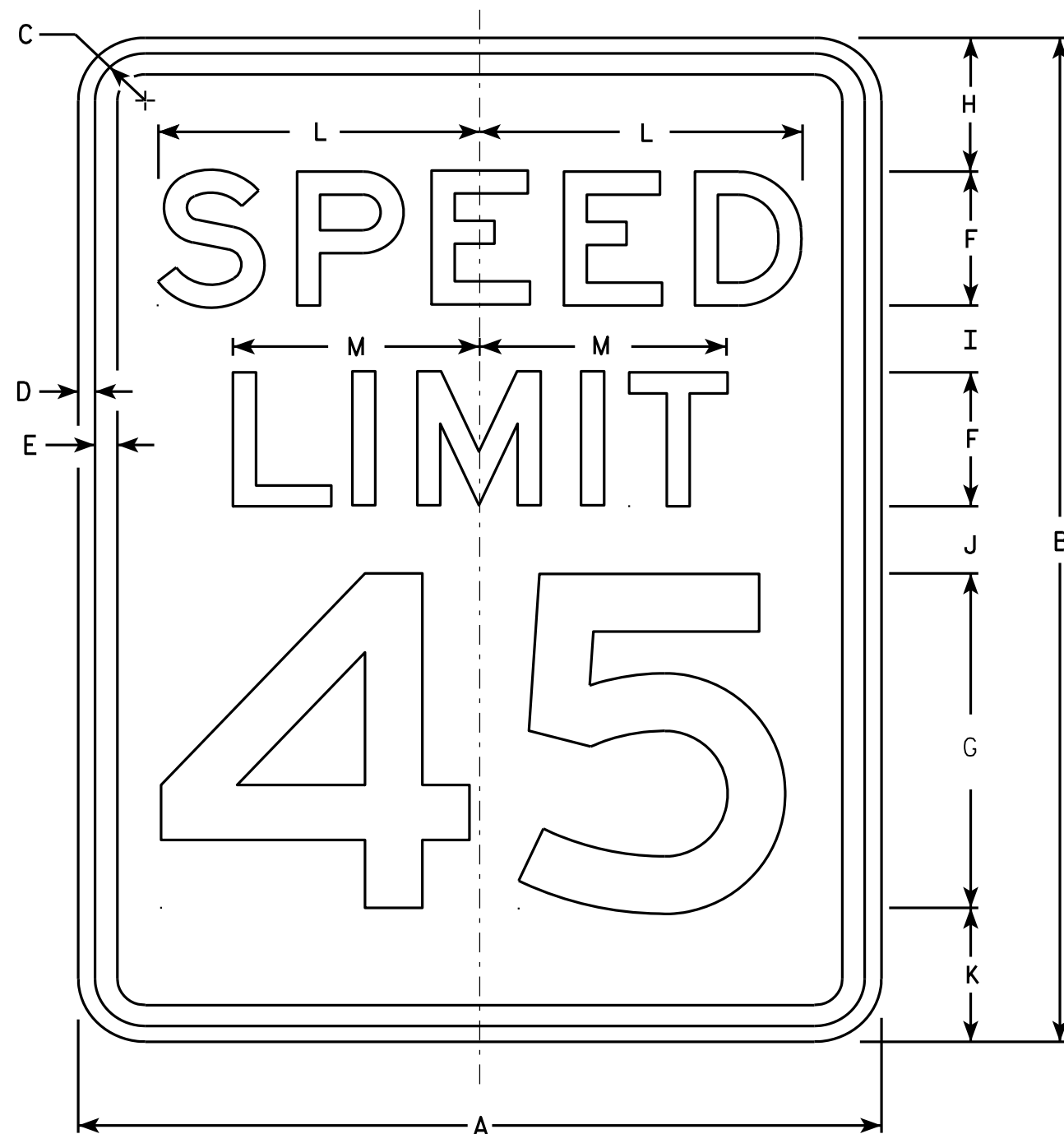
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30	26	1 1/2	5/8	4	2 1/2	6 3/8	7/8	4	3 5/8																	2.71
2S	36	31	2	3/4	5	3	7 3/4	1 1/4	4 3/4	4 3/8																	3.88
2M	48	42	3	1	6	4	9 3/4	2	6 1/4	5 7/8																	7.00
3	48	42	3	1	6	4	9 3/4	2	6 1/4	5 7/8																	7.00
4	48	42	3	1	6	4	9 3/4	2	6 1/4	5 7/8																	7.00
5	60	52	3	1 1/2	8	5	13	2 1/2	7 7/8	7 1/4																	10.83
6																											
7	18	15 1/2	1	3/8	2 1/2	1 1/2	3 7/8	5/8	2 3/8	2 1/4																	0.97

STANDARD SIGN
R1-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 10/13/14 PLATE NO. R1-2.12



R2-1

NOTES

- Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - White
Message - Black
- Message Series - E
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3	8	3	2	2	3	7 1/4	5 1/2														3.0
2S	24	30	1 1/8	3/8	1/2	4	10	3	2 1/4	3 3/8	3 3/8	9 5/8	7 3/8														5.0
2M	30	36	1 3/8	1/2	5/8	5	12	5	2 1/2	2 1/2	4	12	9 1/4														7.5
3	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
4	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
5	48	60	2 1/4	3/4	1	8	20	6	4 1/2	6 3/4	6 3/4	19 1/4	14 5/8														20.0

STANDARD SIGN R2-1

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
For State Traffic Engineer
DATE 5/26/10 PLATE NO. R2-1.13

PROJECT NO: HWY: COUNTY: SHEET NO: E



R2-6P

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - White
Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

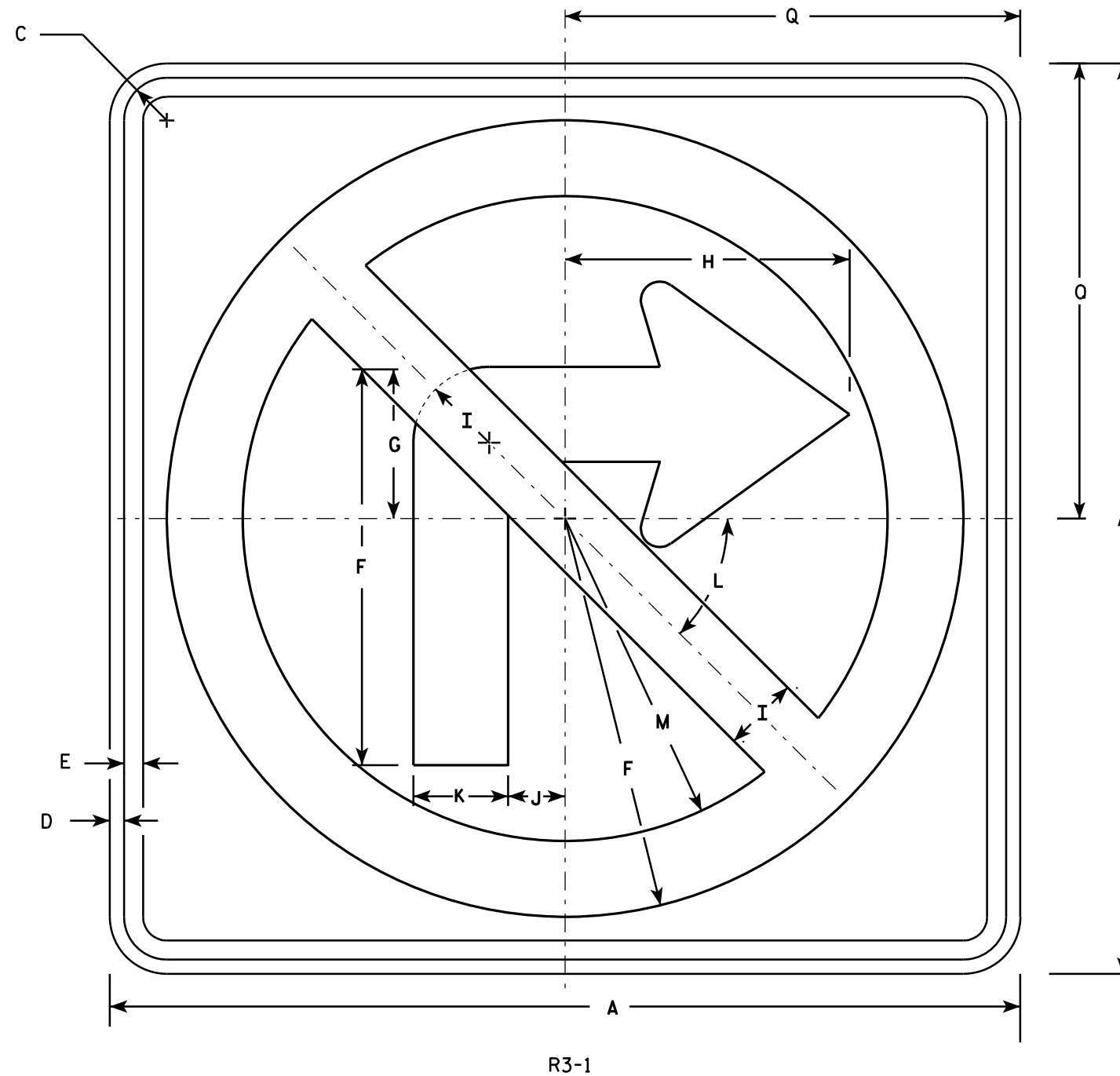
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	18	1 1/8	3/8	3/8	4	3 1/2	3	7 5/8	9 1/4																	3.0
2M	24	18	1 1/8	3/8	3/8	4	3 1/2	3	7 5/8	9 1/4																	3.0
3	36	24	1 1/8	3/8	1/2	6	4 1/8	3 3/4	12	14																	6.0
4	36	24	1 1/8	3/8	1/2	6	4 1/8	3 3/4	12	14																	6.0
5	48	36	1 3/8	1/2	5/8	8	7	6	15 1/8	19																	12.0

STANDARD SIGN
R2-6P

WISCONSIN DEPT OF TRANSPORTATION

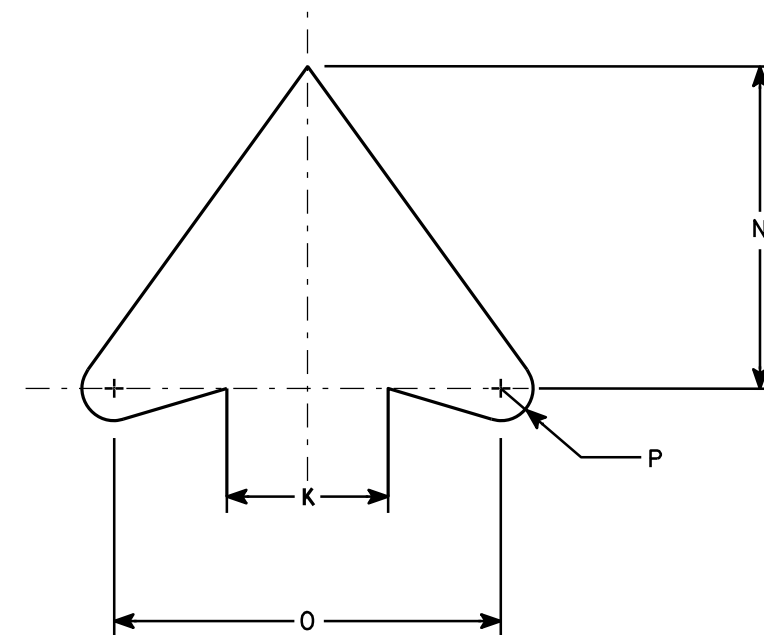
APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 12/20/10 PLATE NO. R2-6P.2



NOTES

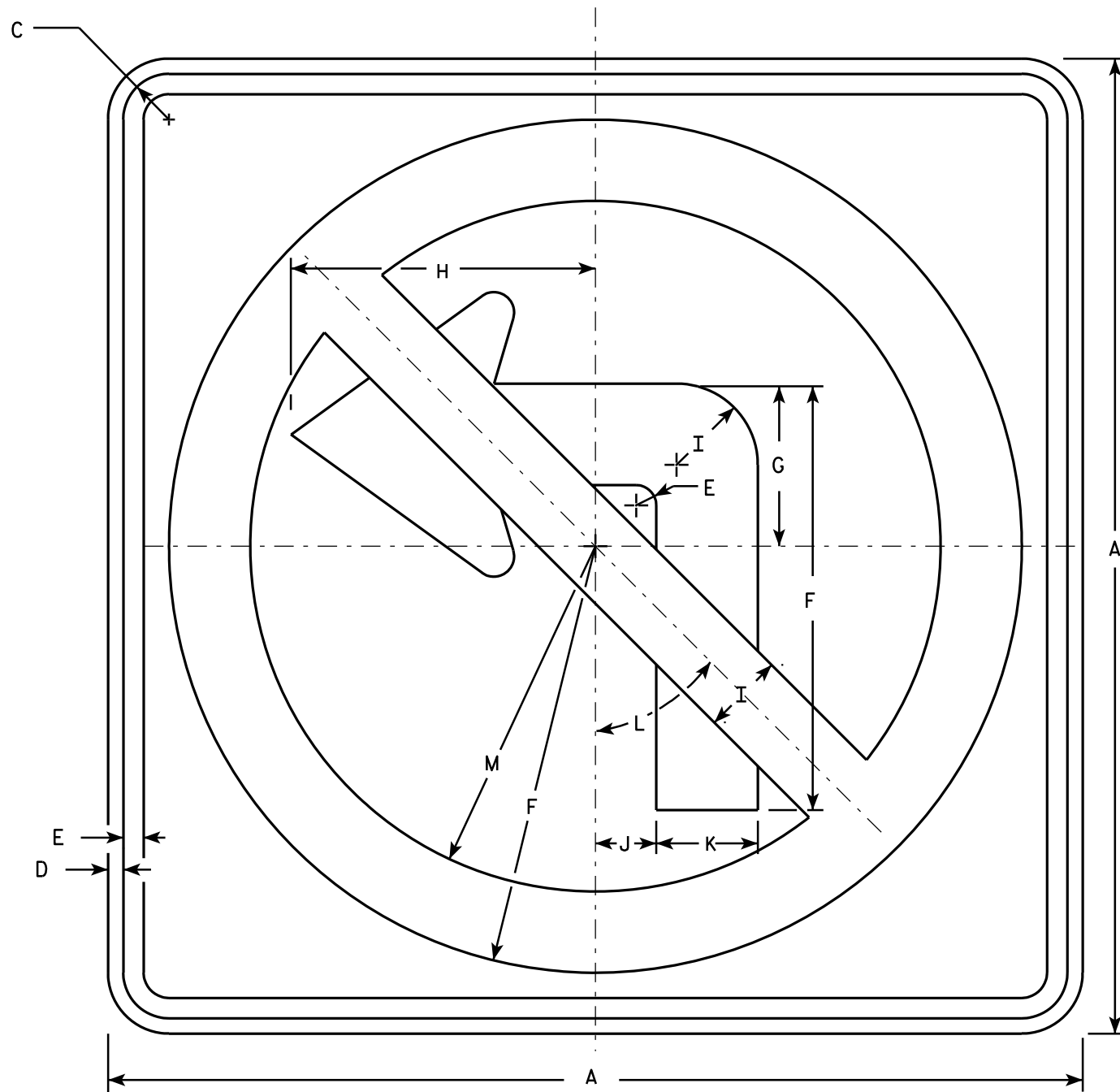
- Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - White
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Border & Arrow are non reflective black, the circle with diagonal bar is reflective red.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45	8 1/2	5	6	1/2	12										4.0
2S	24		1 1/8	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45°	8 1/2	5	6	1/2	12										4.0
2M	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45	12 3/4	7 1/2	9	3/4	18										9.0
3	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45	12 3/4	7 1/2	9	3/4	18										9.0
4	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4	18										9.0
5	48		2 1/4	3/4	1	21	8	15	4	3	5	45°	17	10	12	1	24										16.0

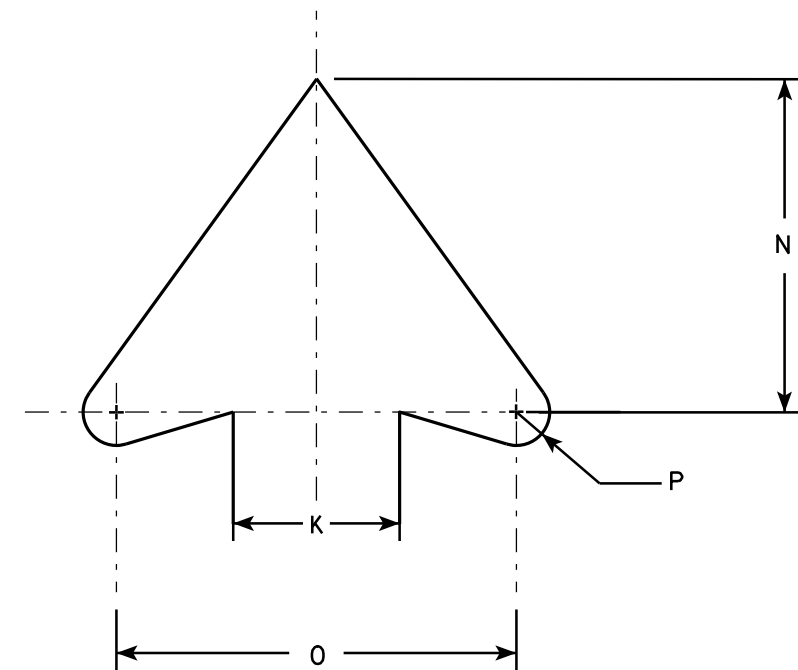
PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
-------------	------	---------	-----------	---



R3-2

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - See note 4
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Border & Arrow are non reflective black, the circle with diagonal bar is reflective red.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45°	8 1/2	5	6	1/2											4.0
2S	24		1 1/8	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45°	8 1/2	5	6	1/2											4.0
2M	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4											9.0
3	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4											9.0
4	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4											9.0
5	48		2 1/4	3/4	1	21	8	15	4	3	5	45°	17	10	12	1											16.0

STANDARD SIGN R3-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/08/10 PLATE NO. R3-2.10

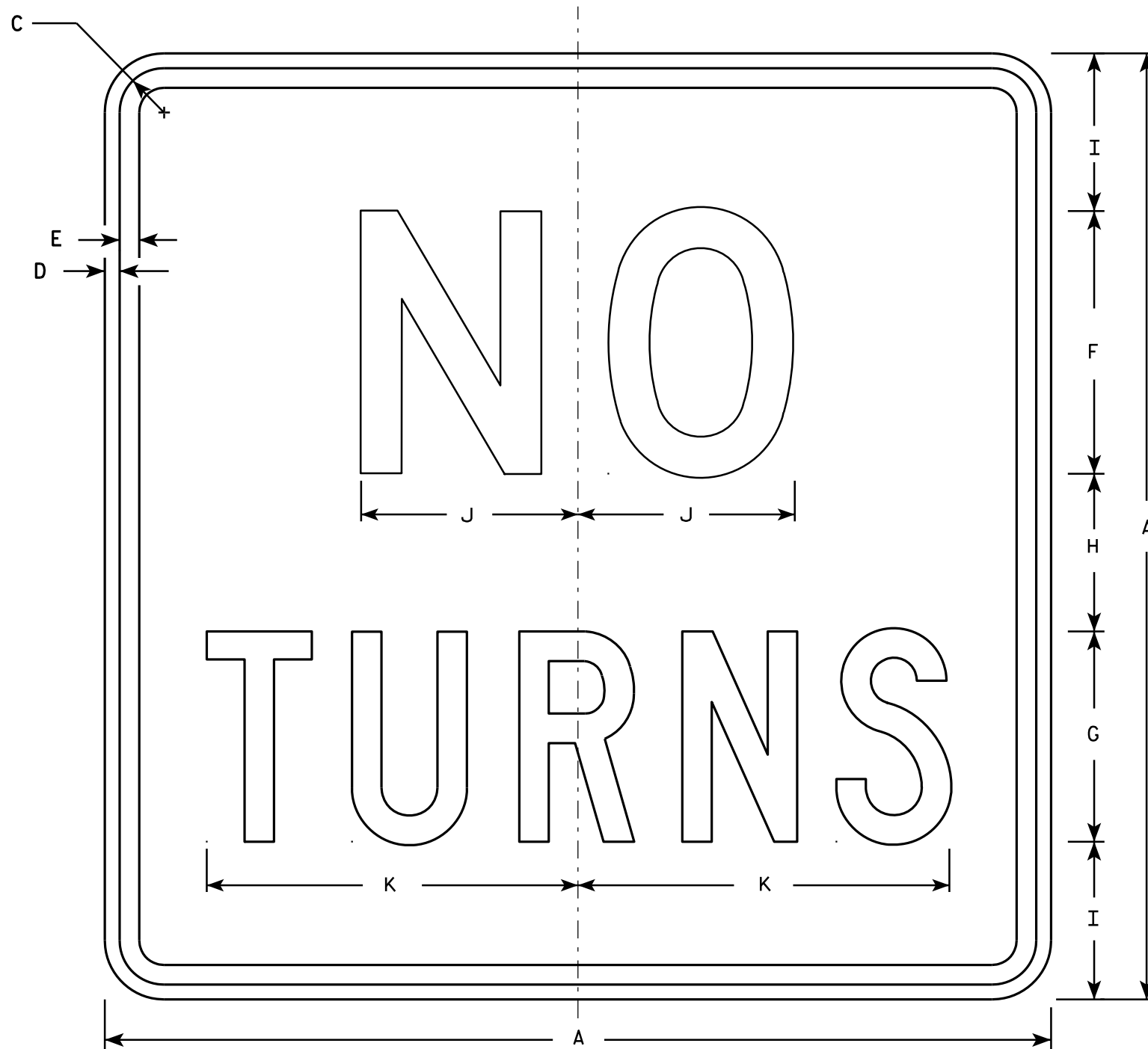
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



R3-3

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - See Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Line 1 is Series D and Line 2 is Series C.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24		1 1/8	3/8	1/2	6	5	4	4 1/2	5 1/8	8 3/4																4.0
2M	36		1 5/8	5/8	3/4	10	8	6	6	8 1/4	14 1/8																9.0
3	36		1 5/8	5/8	3/4	10	8	6	6	8 1/4	14 1/8																9.0
4	36		1 5/8	5/8	3/4	10	8	6	6	8 1/4	14 1/8																9.0
5	48		2 1/4	3/4	1	12	10	8	9	10 1/4	17 5/8																16.0

STANDARD SIGN R3-3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/08/10 PLATE NO. R3-3.10

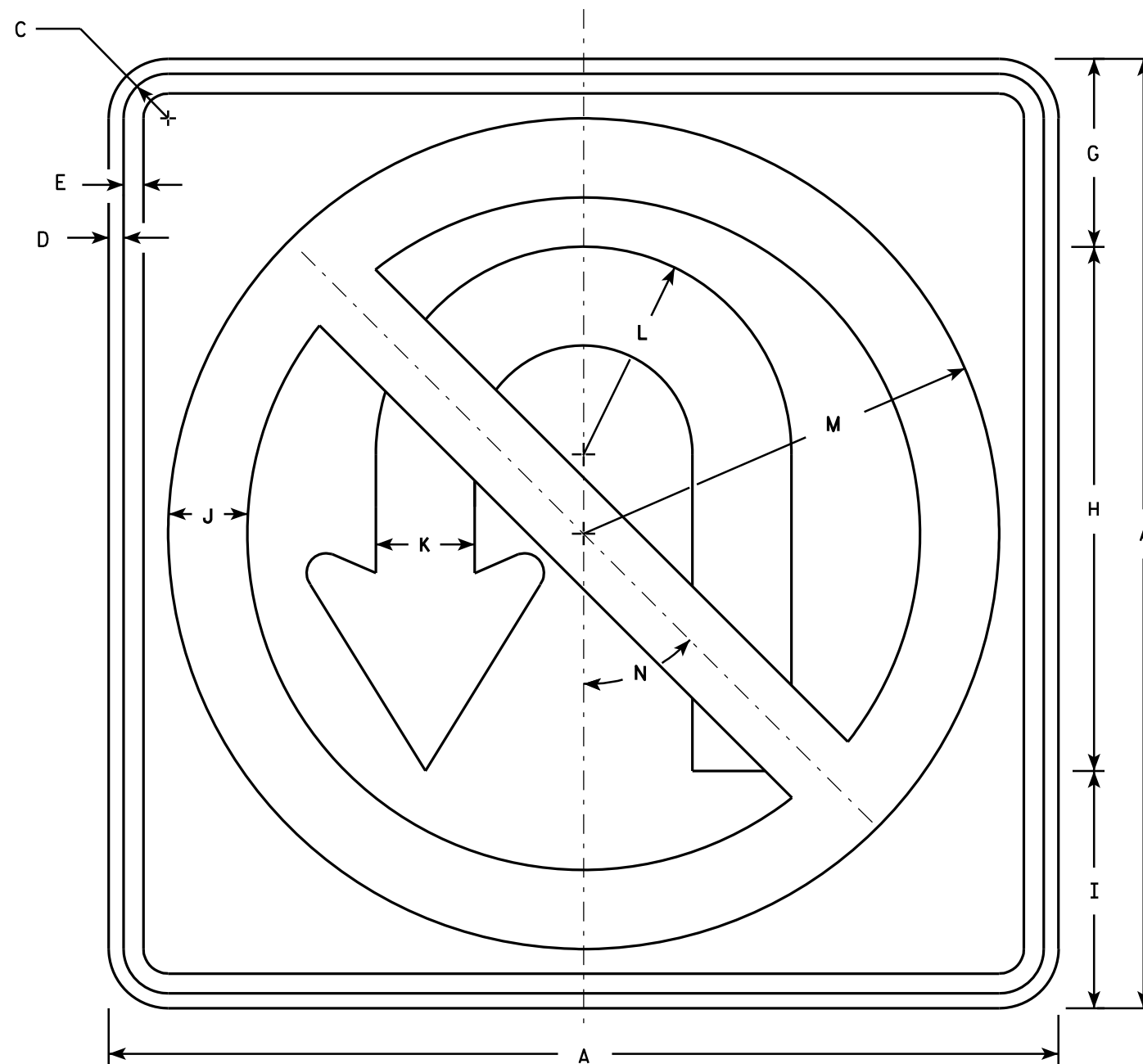
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

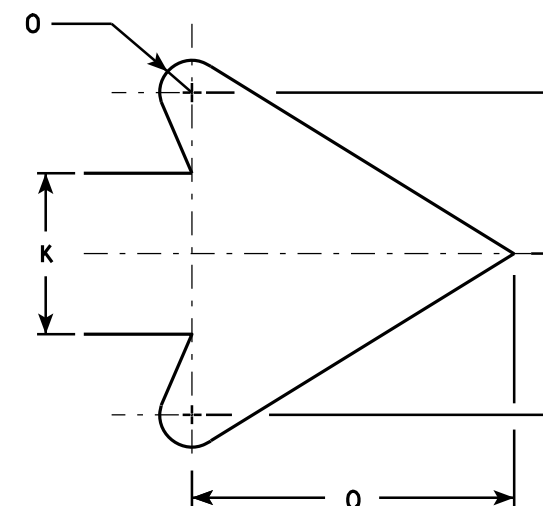
E



R3-4

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - See note 4
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Border & Arrow are non reflective black, the circle with diagonal bar is reflective red.

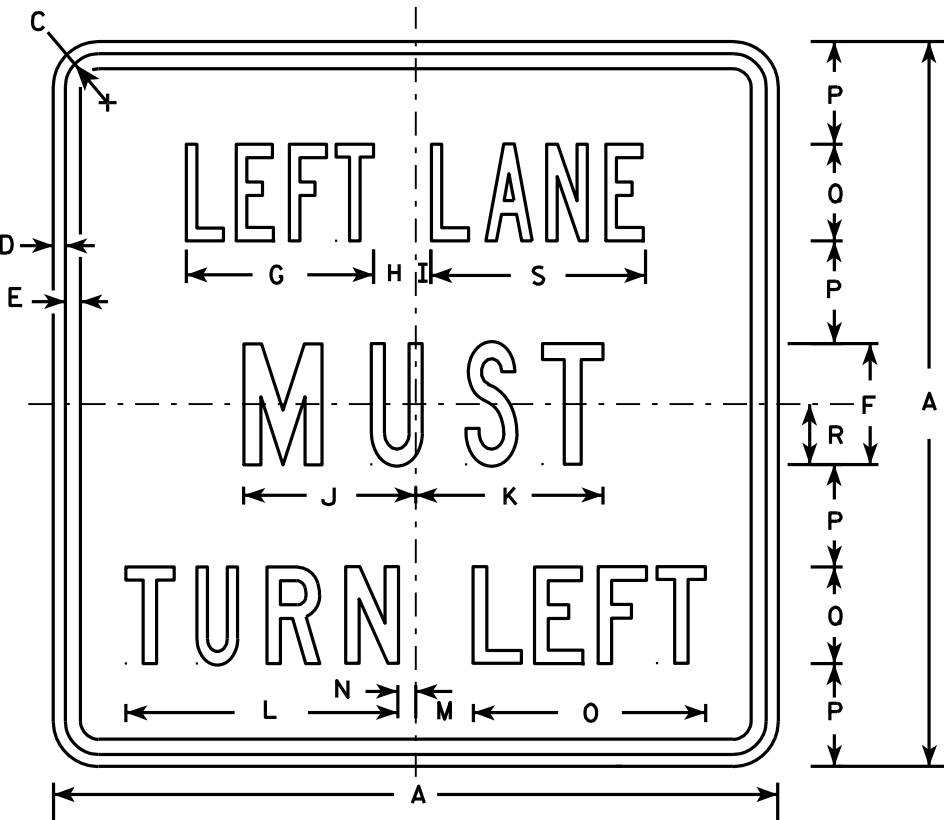


ARROW DETAIL

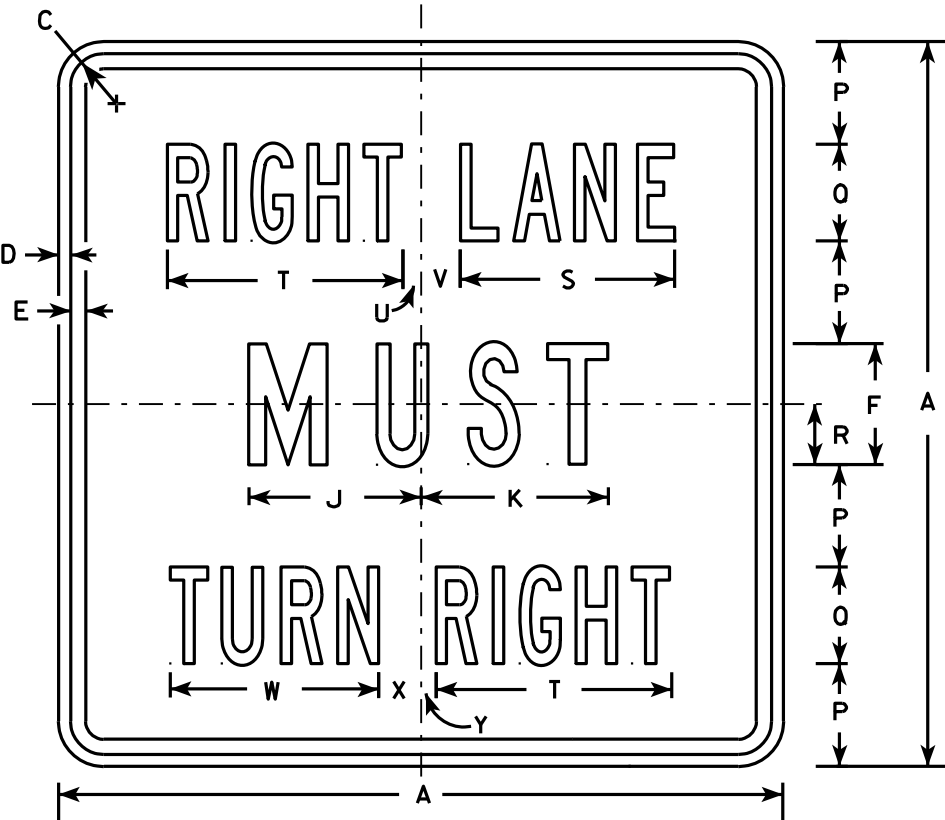
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24		1 1/8	3/8	1/2		4 3/4	13 1/4	6	2	2 1/2	5 1/4	10 1/2	45°	1/2		5										4.0
2M	36		1 5/8	5/8	3/4		7 1/8	19 7/8	9	3	3 3/4	7 7/8	15 3/4	45°	3/4		7 5/8										9.0
3	36		1 5/8	5/8	3/4		7 1/8	19 7/8	9	3	3 3/4	7 7/8	15 3/4	45°	3/4		7 5/8										9.0
4	36		1 5/8	5/8	3/4		7 1/8	19 7/8	9	3	3 3/4	7 7/8	15 3/4	45°	3/4		7 5/8										9.0
5	36		1 5/8	5/8	3/4		7 1/8	19 7/8	9	3	3 3/4	7 7/8	15 3/4	45°	3/4		7 5/8										9.0

STANDARD SIGN	
R3-4	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 12/08/10	PLATE NO. R3-4.11

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
-------------	------	---------	-----------	---



R3-7L



R3-7R

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - White
Message - Black
- 3. Message Series - Line 1 is Series B.
Line 2 is Series C.
Line 3 on plate R3-7R is Series B and Series C on plate R3-7L.
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8	5	7 3/4	1 3/4	5/8	7 1/8	7 3/4	11 1/4	2 3/8	3/4	9 5/8	4 1/4	4	2 1/2	8 7/8	9 3/4	3/4	1 5/8	8 5/8	1 5/8	5/8		6.25
2S	30		1 3/8	1/2	5/8	5	7 3/4	1 3/4	5/8	7 1/8	7 3/4	11 1/4	2 3/8	3/4	9 5/8	4 1/4	4	2 1/2	8 7/8	9 3/4	3/4	1 5/8	8 5/8	1 5/8	5/8		6.25
2M	30		1 3/8	1/2	5/8	5	7 3/4	1 3/4	5/8	7 1/8	7 3/4	11 1/4	2 3/8	3/4	9 5/8	4 1/4	4	2 1/2	8 7/8	9 3/4	3/4	1 5/8	8 5/8	1 5/8	5/8		6.25
3	36		1 5/8	5/8	3/4	6	9 5/8	2	1 1/8	8 3/4	9	13 1/2	3 7/8	1 1/2	12 1/2	5	5	3	10 5/8	12	7/8	2 1/4	10 5/8	2 1/8	1		9.00
4	48		2 1/4	3/4	1	8	13 1/2	2 3/8	1 1/2	11 1/2	11 7/8	17 3/4	3 5/8	2 1/2	16 3/8	6 1/2	7	4	14 3/8	16 7/8	5/8	3 1/4	15 1/8	2 3/4	1 1/8		16.00
5																											

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

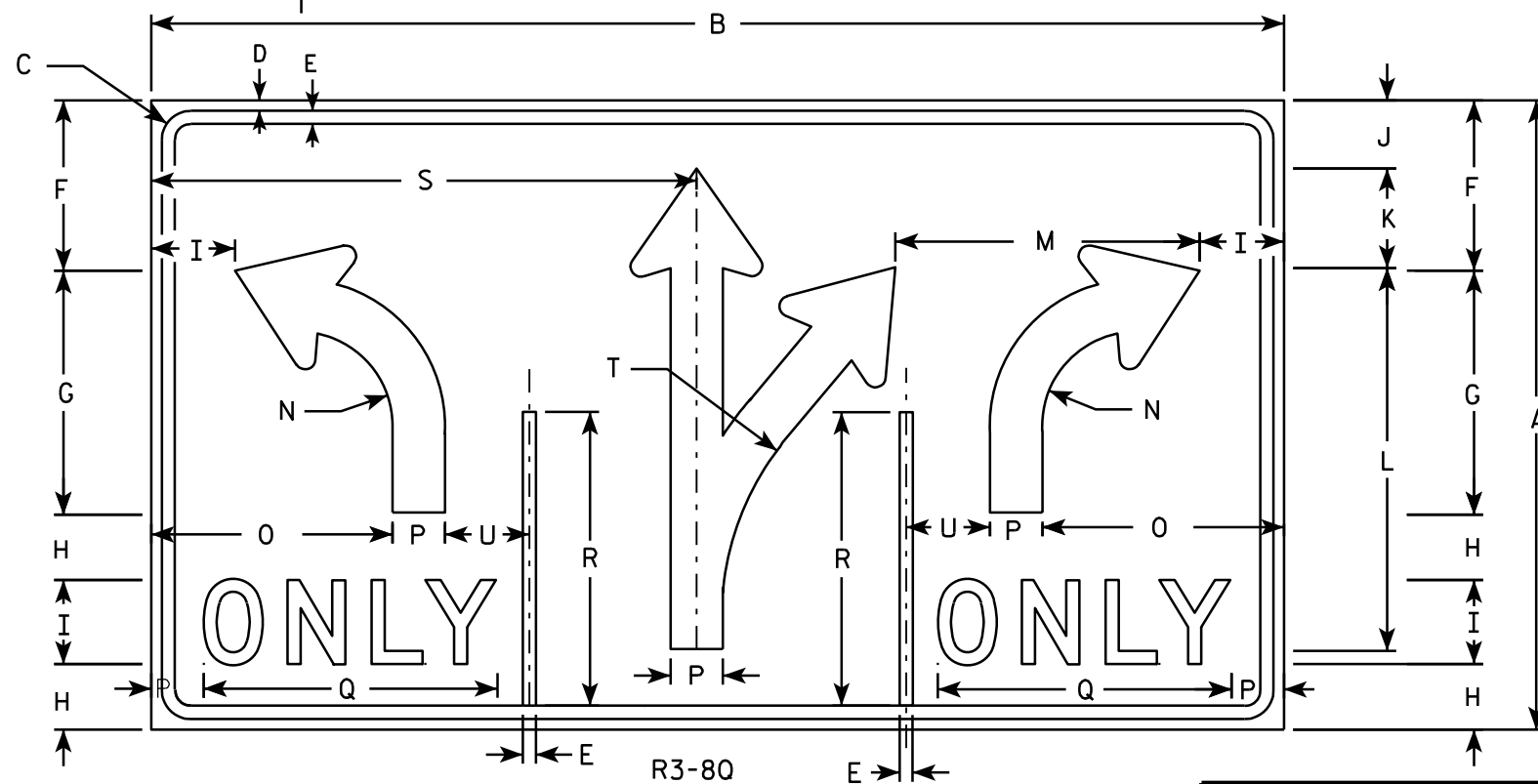
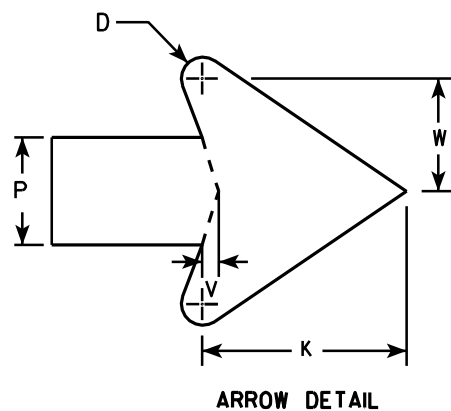
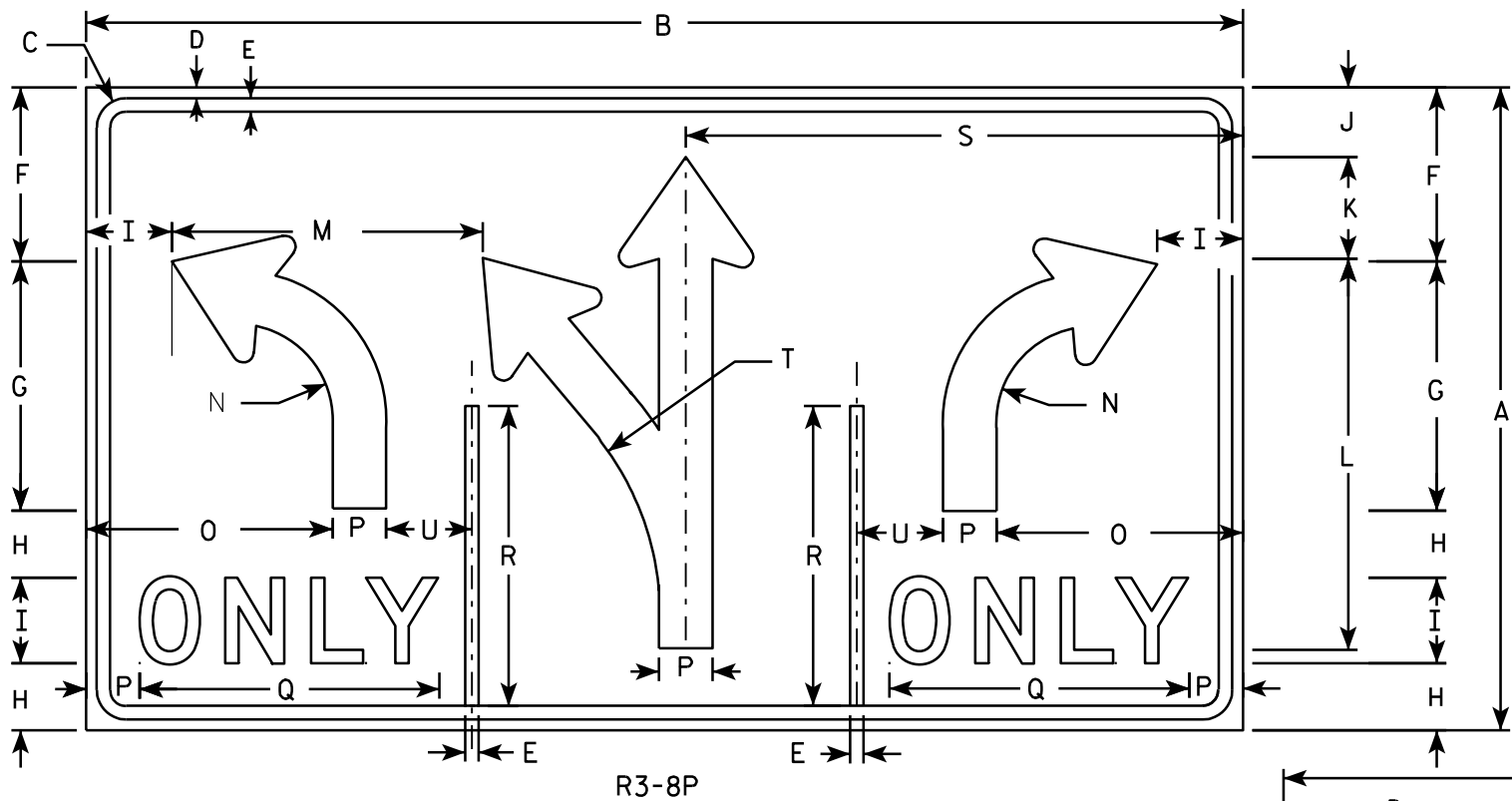
E

STANDARD SIGN
R3-7L & R3-7R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/18/2011 PLATE NO. R3-7.3



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - WHITE
Message - BLACK
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	54	1 3⁄8	1⁄2	5⁄8	8 1⁄8	11 5⁄8	3 1⁄8	4	3 1⁄4	4 3⁄4	18 1⁄4	14 1⁄2	4 1⁄2	11 1⁄2	2 1⁄2	14	14	26	13 1⁄4	4	3⁄8	2 5⁄8				11.25
2M	30	54	1 3⁄8	1⁄2	5⁄8	8 1⁄8	11 5⁄8	3 1⁄8	4	3 1⁄4	4 3⁄4	18 1⁄4	14 1⁄2	4 1⁄2	11 1⁄2	2 1⁄2	14	14	26	13 1⁄4	4	3⁄8	2 5⁄8				11.25
3																											
4	48	84	2 1⁄4	3⁄4	1	13 1⁄4	18 1⁄2	5 1⁄8	6	5 1⁄4	7 1⁄8	29 1⁄8	22 5⁄8	7 1⁄4	17 1⁄4	3 3⁄4	20 5⁄8	22 3⁄8	40 3⁄4	21 7⁄8	7	5⁄8	4				28.0
5	48	84	2 1⁄4	3⁄4	1	13 1⁄4	18 1⁄2	5 1⁄8	6	5 1⁄4	7 1⁄8	29 1⁄8	22 5⁄8	7 1⁄4	17 1⁄4	3 3⁄4	20 5⁄8	22 3⁄8	40 3⁄4	21 7⁄8	7	5⁄8	4				28.0

STANDARD SIGN R3-8P & R3-80

WISCONSIN DEPT OF TRANSPORTATION

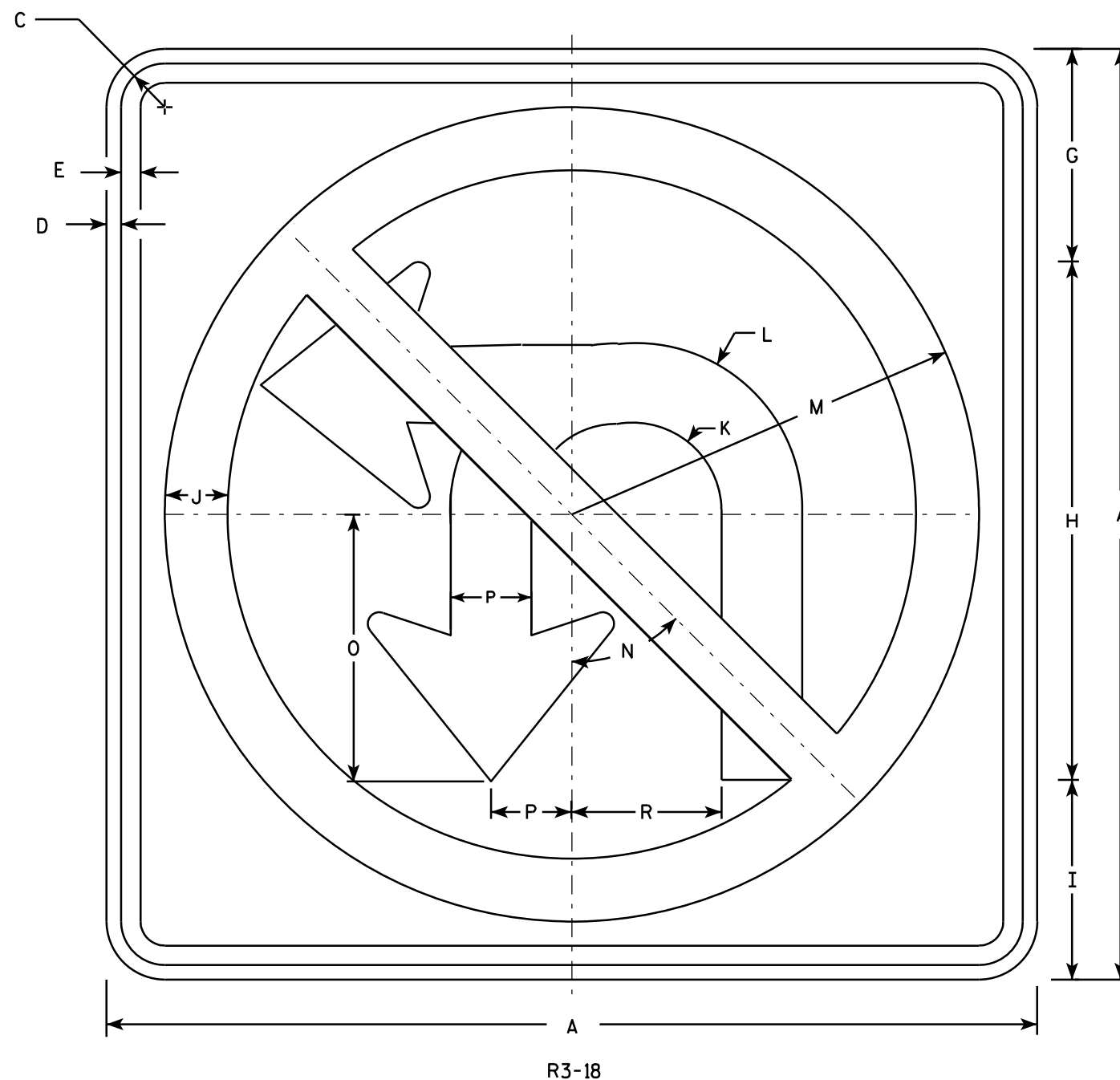
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/24/2011 PLATE NO. R3-8P.2

PROJECT NO:

SHEET NO:

E



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - See note 4
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Border & Arrow are non reflective black, the circle with diagonal bar is reflective red.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24		1 1/8	3/8	1/2		5 1/2	13 3/8	5 1/8	1 5/8	2 1/4	4 1/4	10 1/2	45°	6 7/8	2 1/8		3 7/8									4.0
2M	36		1 5/8	5/8	3/4		8 1/4	20	7 3/4	2 1/2	3 3/8	6 1/2	15 3/4	45°	10 3/8	3 1/8		5 3/4									9.0
3	36		1 5/8	5/8	3/4		8 1/4	20	7 3/4	2 1/2	3 3/8	6 1/2	15 3/4	45	10 3/8	3 1/8		5 3/4									9.0
4	36		1 5/8	5/8	3/4		8 1/4	20	7 3/4	2 1/2	3 3/8	6 1/2	15 3/4	45	10 3/8	3 1/8		5 3/4									9.0
5	48		2 1/4	3/4	1		11	26 3/4	10 1/4	3 1/4	4 5/8	8 5/8	21	45°	13 3/4	4 1/8		7 3/4									16.0

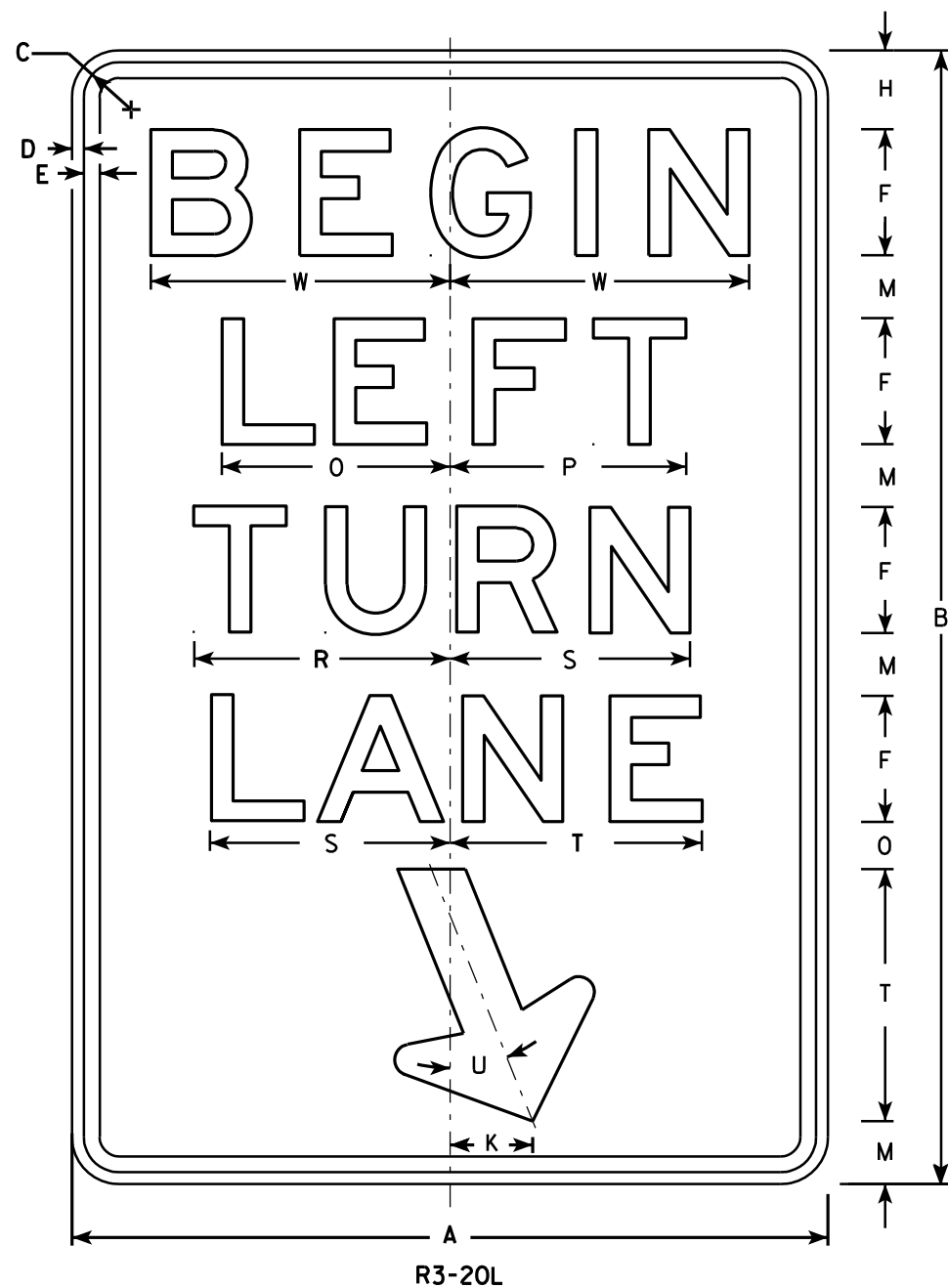
STANDARD SIGN R3-18

WISCONSIN DEPT OF TRANSPORTATION

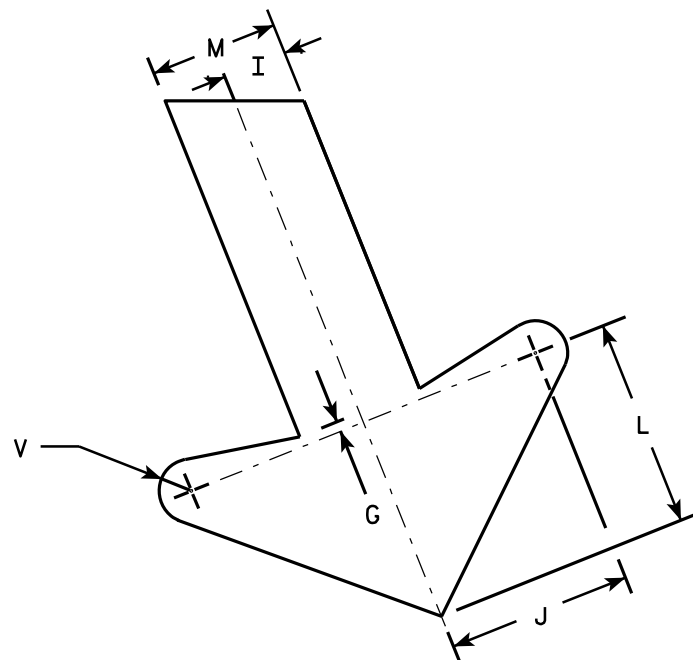
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/21/10 PLATE NO. R3-18.2

PROJECT NO: HWY: COUNTY: SHEET NO: E



- NOTES**
- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
 - 2. Color:
Background - White
Message - Black
 - 3. Message Series - E
 - 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



ARROW DETAIL

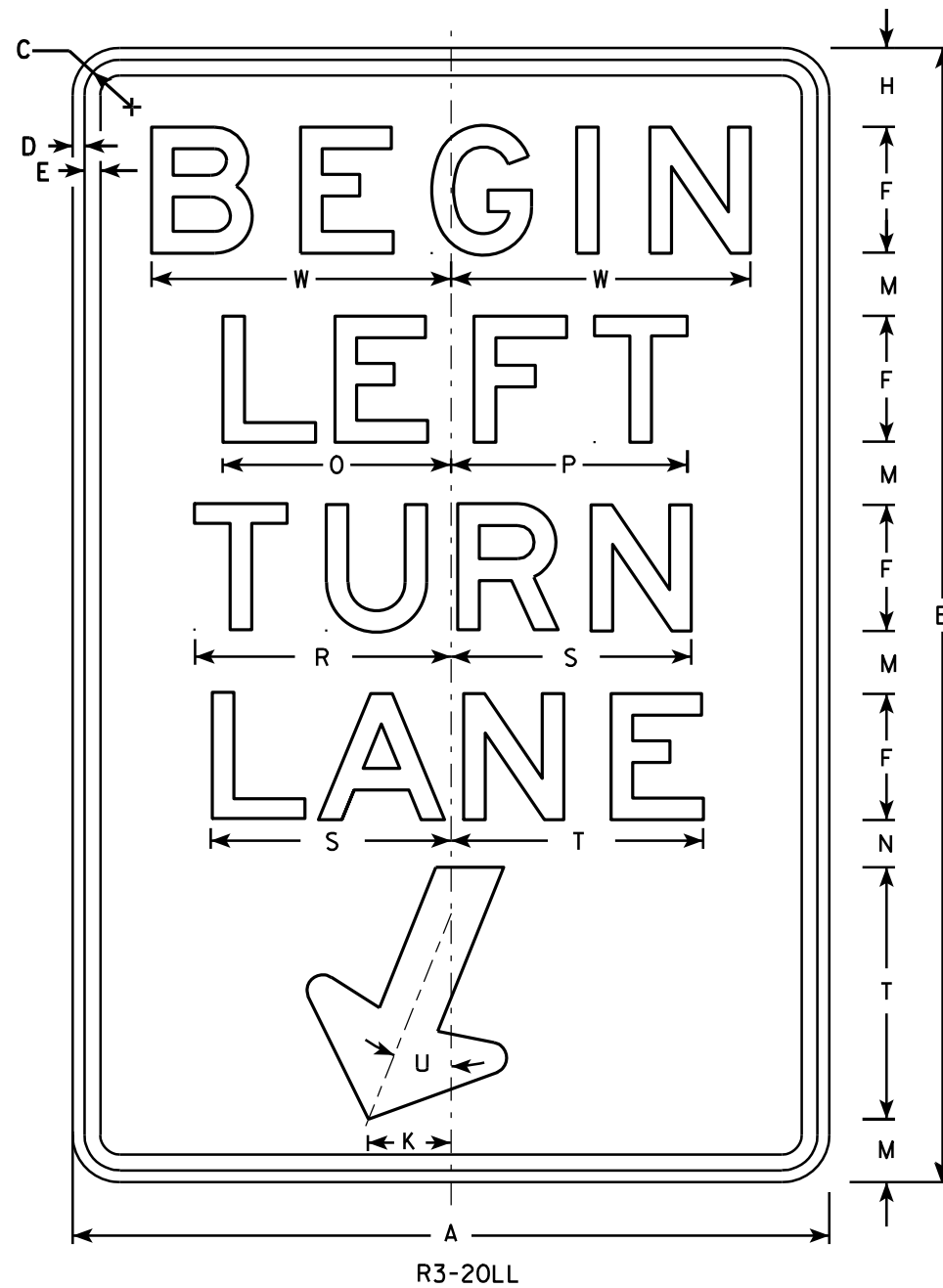
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	36	1 1/8	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	7 1/4	7 1/2		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
2M	24	36	1 1/8	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	7 1/4	7 1/2		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
3	36	54	1 3/4	1/2	5/8	6	3/8	3 3/4	1 1/2	4 1/4	4	4 7/8	3	2 1/4	10 7/8	11 1/4		12 1/4	11 1/2	12	22°	3/4	13 1/4				13.5
4																											
5																											

STANDARD SIGN
R3-20L

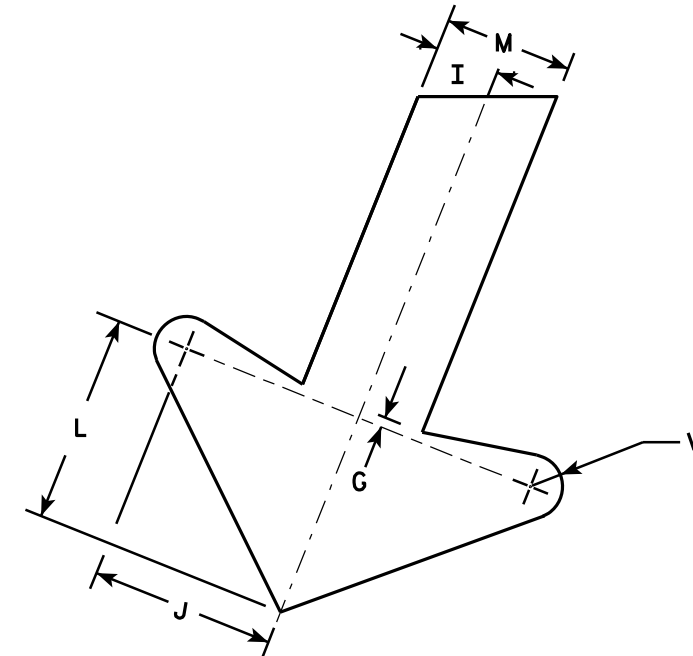
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 10/18/10 PLATE NO. R3-20L.7



- NOTES**
1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
 2. Color:
Background - White
Message - Black
 3. Message Series - E
 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



ARROW DETAIL

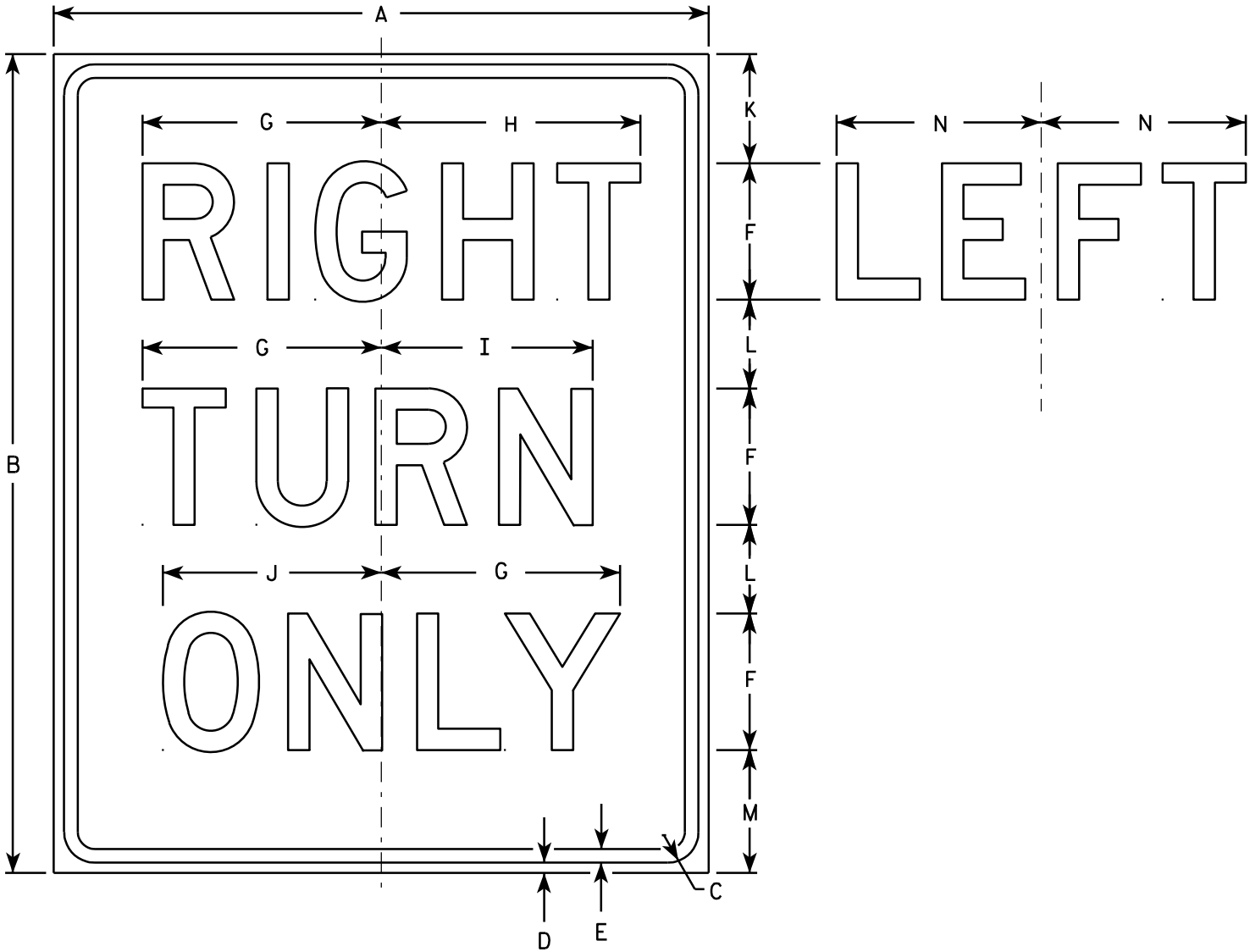
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	36	1 1/8	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	7 1/4	7 1/2		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
2M	24	36	1 1/8	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	7 1/4	7 1/2		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
3	36	54	1 3/4	1/2	5/8	6	3/8	3 3/4	1 1/2	4 1/4	4	4 7/8	3	2 1/4	10 7/8	11 1/4		12 1/4	11 1/2	12	22°	3/4	13 1/4				13.5
4																											
5																											

STANDARD SIGN R3-20LL	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 10/18/10	PLATE NO. R3-20LL.1

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
-------------	------	---------	-----------	---

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - White
Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. R3-53L same as R3-53R except LEFT is substituted for RIGHT.



R3-53R

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	30	1 1/8	3/8	1/2	5	8 3/4	9 1/2	7 3/4	8	4	3 1/4	4 1/2	7 1/2													5.0
2M	24	30	1 1/8	3/8	1/2	5	8 3/4	9 1/2	7 3/4	8	4	3 1/4	4 1/2	7 1/2													5.0
3	24	30	1 1/8	3/8	1/2	5	8 3/4	9 1/2	7 3/4	8	4	3 1/4	4 1/2	7 1/2													5.0
4																											
5																											

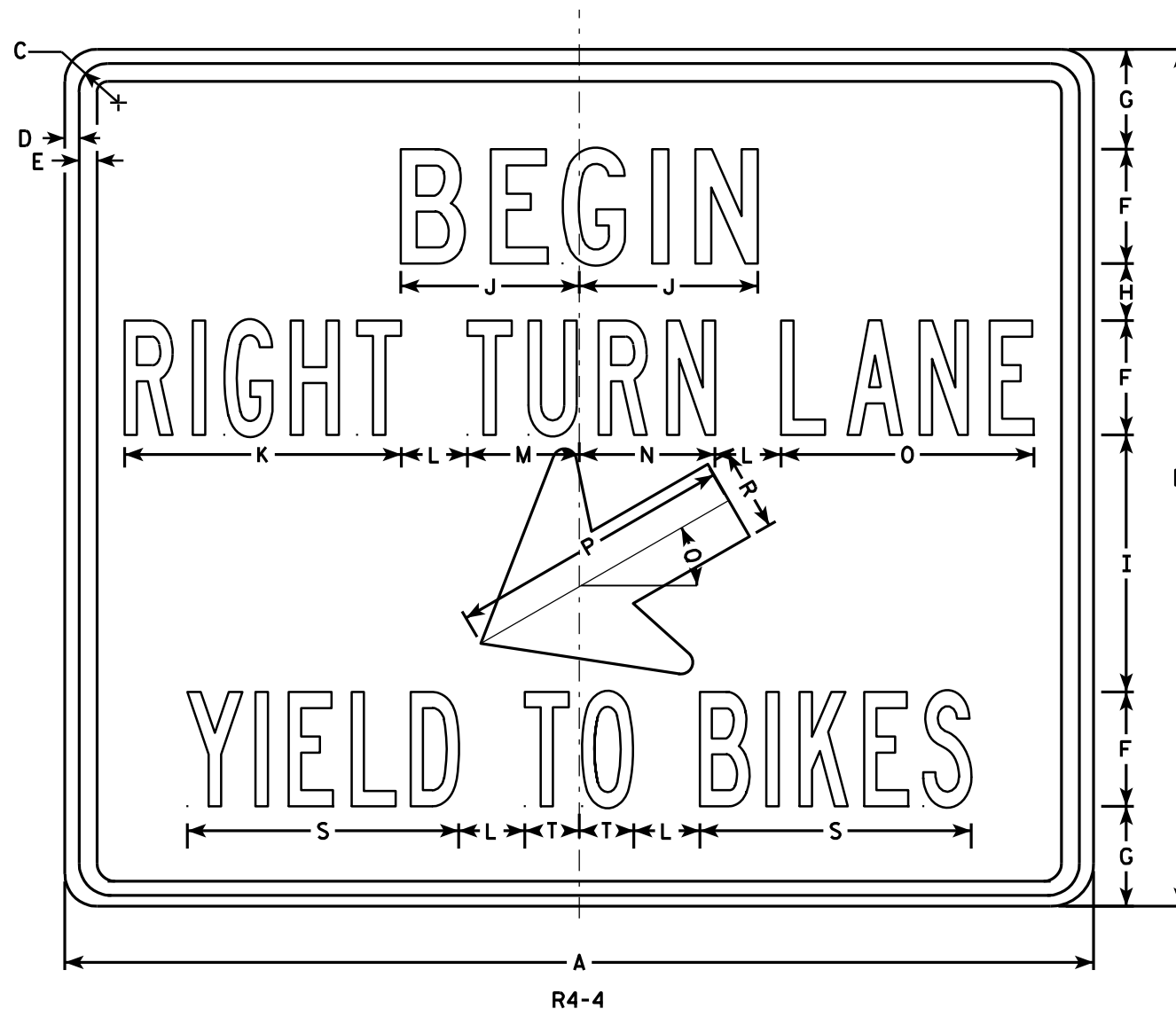
STANDARD SIGN
R3-53

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/24/2011 PLATE NO. R3-53.8

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
-------------	------	---------	-----------	---



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - See Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Line 1 is Series C
Lines 2 & 3 are Series B

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	36	30	1 3⁄8	1⁄2	5⁄8	4	3 1⁄2	2	9	6 1⁄4	9 3⁄4	2 3⁄8	3 7⁄8	4 3⁄4	8 7⁄8	10	30°	2 7⁄8	9 1⁄2	1 7⁄8							7.5
2M	36	30	1 3⁄8	1⁄2	5⁄8	4	3 1⁄2	2	9	6 1⁄4	9 3⁄4	2 3⁄8	3 7⁄8	4 3⁄4	8 7⁄8	10	30°	2 7⁄8	9 1⁄2	1 7⁄8							7.5
3																											
4																											
5																											

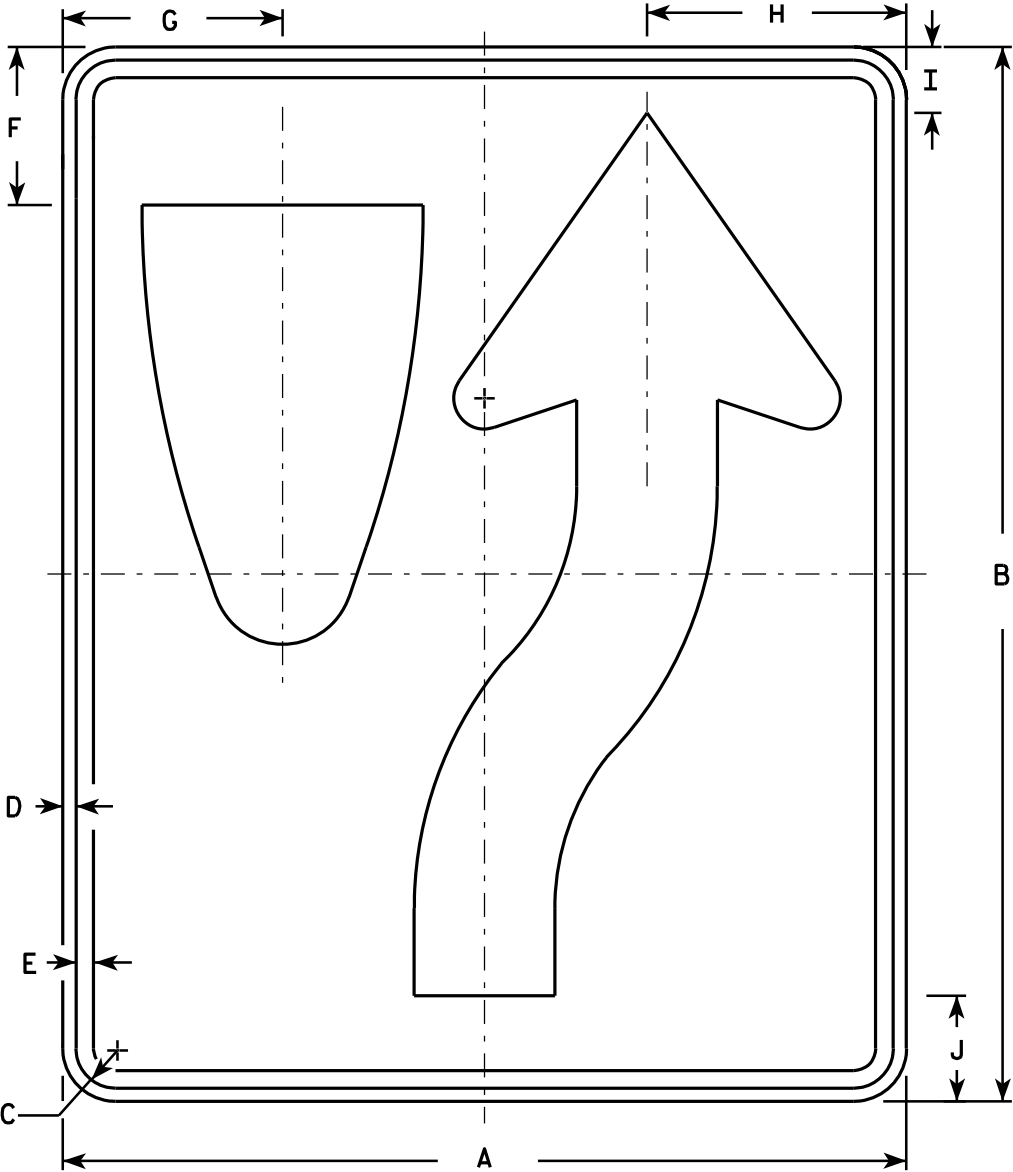
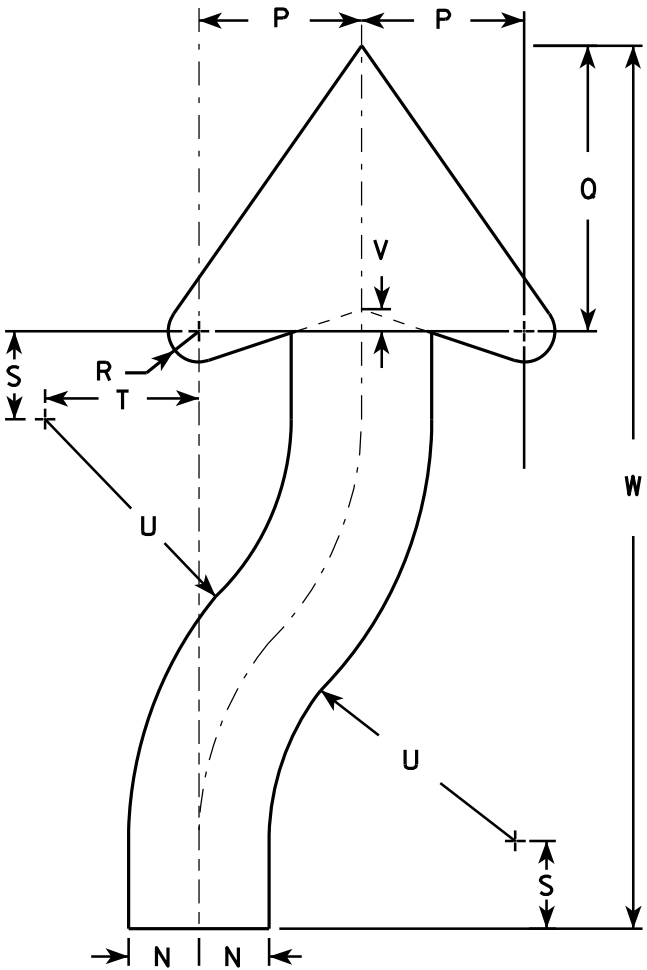
STANDARD SIGN
R4-4

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 3/25/2011 PLATE NO. R4-4.2

PROJECT NO: HWY: COUNTY: SHEET NO: E

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition. material is plywood but borders shall be rounded
- 2. Color:
Background - White
Message - Black
- 3. Corners may be square or rounded when base as shown. When base material is metal, the corners and borders shall be rounded.
- 4. R4-8 is the same as R4-7 except Legend is reversed.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3 3/8	4 3/4	5 1/2	1 3/8	2 1/4	6	3	9 3/8	1 1/2	22 1/2	3 1/2	6 1/8	5/8	1 7/8	3 1/4	6 3/4	1/2	20 3/8				3.0
2S	24	30	1 1/8	3/8	1/2	4 1/2	6 1/4	7 3/8	1 7/8	3	8	4	12 1/2	2	30	4 5/8	8 1/8	7/8	2 1/2	4 3/8	9	5/8	25 1/8				5.0
2M	24	30	1 1/8	3/8	1/2	4 1/2	6 1/4	7 3/8	1 7/8	3	8	4	12 1/2	2	30	4 5/8	8 1/8	7/8	2 1/2	4 3/8	9	5/8	25 1/8				5.0
3	36	48	1 3/4	1/2	5/8	6 3/4	9 3/8	11 1/8	2 7/8	4 1/2	12	6	18 3/4	3	45	6 7/8	12 1/4	1 1/4	3 3/4	6 5/8	13 1/2	1	40 3/4				12.0
4	36	48	1 3/4	1/2	5/8	6 3/4	9 3/8	11 1/8	2 7/8	4 1/2	12	6	18 3/4	3	45	6 7/8	12 1/4	1 1/4	3 3/4	6 5/8	13 1/2	1	40 3/4				12.0
5	48	60	2 1/4	3/4	1	9	12 1/2	14 3/4	3 3/4	6	16	8	25	4	60	9 1/4	16 1/4	1 5/8	5	8 3/4	18	1 1/4	50 1/4				20.0

STANDARD SIGN

R4-7 & R4-8

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/25/2011 PLATE NO. R4-7.8

PROJECT NO:

HWY:

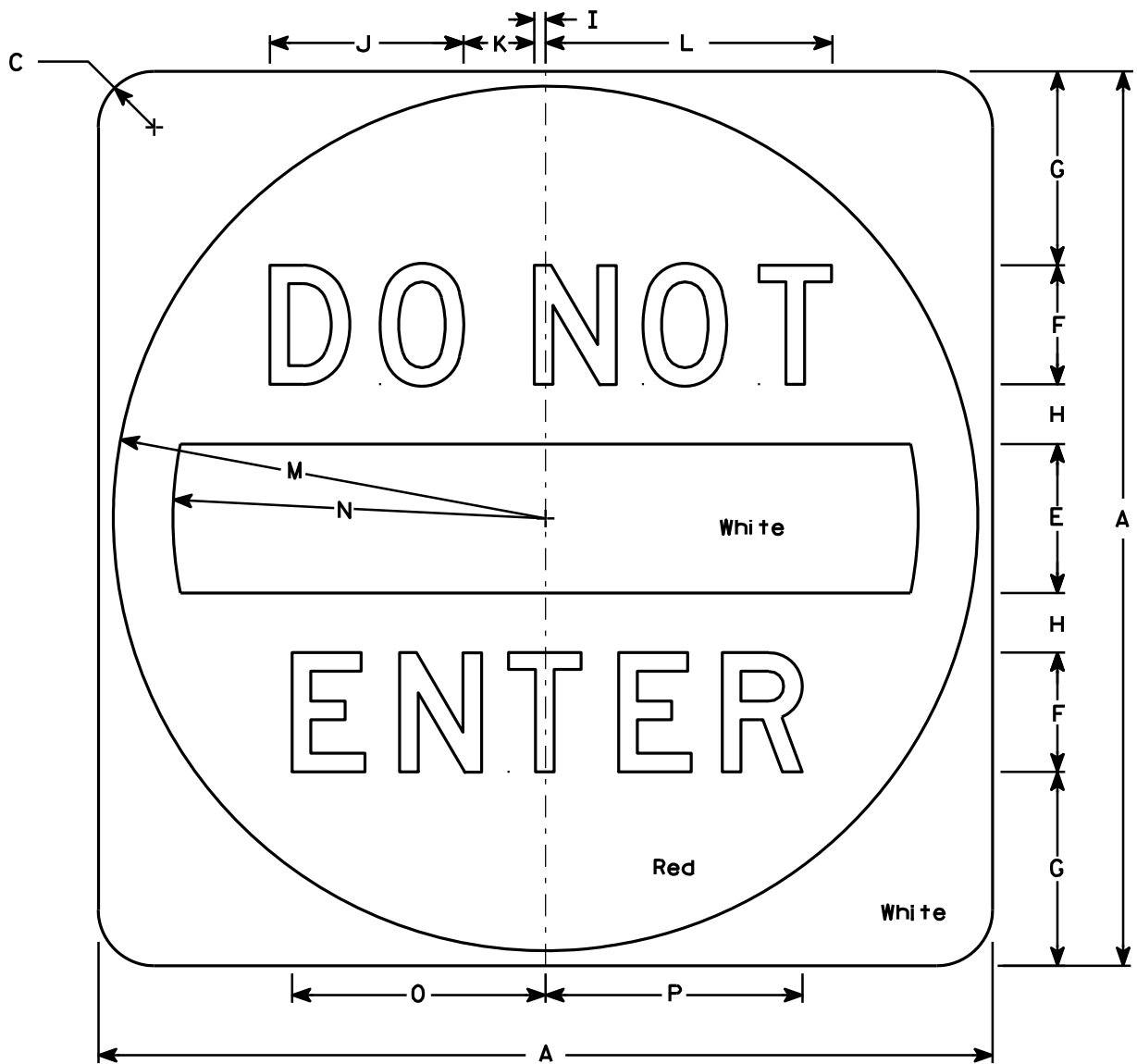
COUNTY:

SHEET NO:

E

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - See detail
 - Message - White - Type H Reflective
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but when base material is metal, the corners shall be rounded.



R5 - 1

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30		1 7⁄8		5	4	6 1⁄2	2	3⁄8	6 1⁄2	2 3⁄8	9 5⁄8	14 1⁄2	12 1⁄2	8 1⁄2	8 5⁄8											6.26
2M	36		2 1⁄4		6	5	7 1⁄2	2 1⁄2	1⁄2	8 1⁄8	3	12 1⁄8	17 1⁄2	15	10 5⁄8	10 3⁄4											9.0
3	36		2 1⁄4		6	5	7 1⁄2	2 1⁄2	1⁄2	8 1⁄8	3	12 1⁄8	17 1⁄2	15	10 5⁄8	10 3⁄4											9.0
4	36		2 1⁄4		6	5	7 1⁄2	2 1⁄2	1⁄2	8 1⁄8	3	12 1⁄8	17 1⁄2	15	10 5⁄8	10 3⁄4											9.0
5	48		3		8	6	11	3	5⁄8	9 3⁄4	3 5⁄8	14 1⁄2	23 1⁄2	20	12 3⁄4	12 7⁄8											16.0

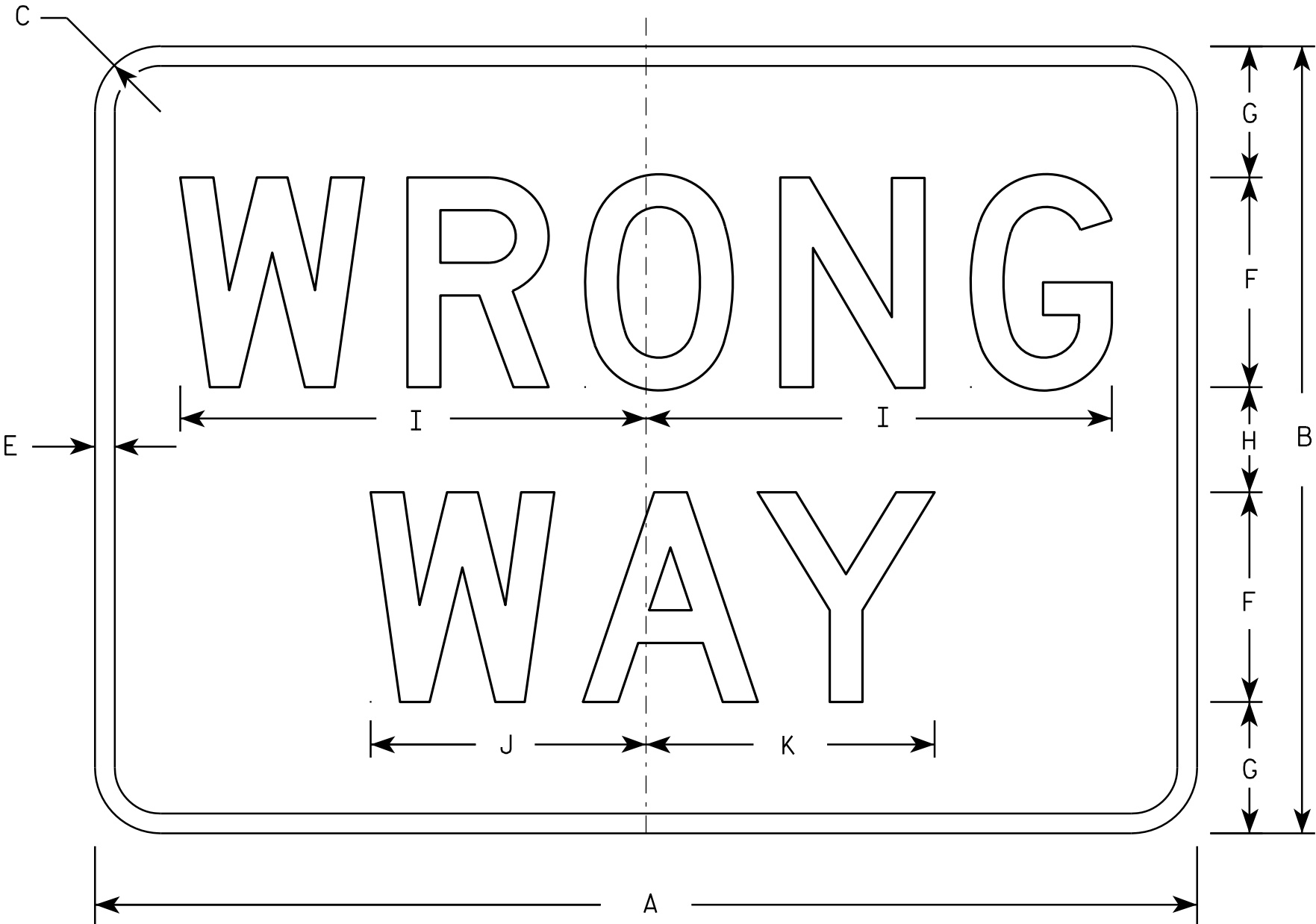
STANDARD SIGN
R5 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/17/10 PLATE NO. R5-1.15

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
-------------	------	---------	-----------	---



R5-1A

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - Red
 - Message - White
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

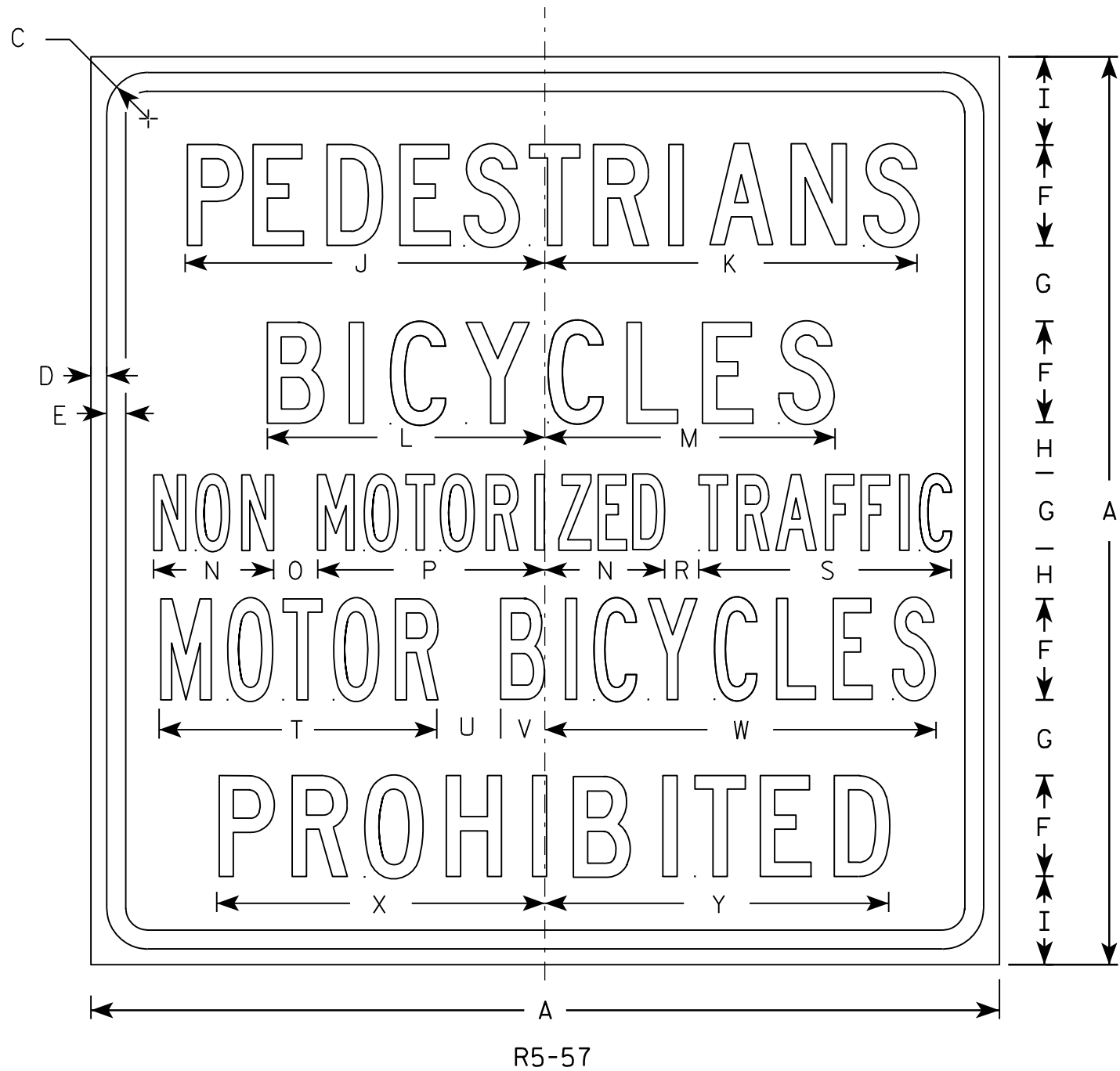
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30	18	1 1/2		1/2	5	3	2	11	6 1/2	6 7/8																3.75
2S	36	24	2		5/8	6	4 1/2	3	13 1/4	7 7/8	8 1/4																6.00
2M	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75
3	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75
4	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75
5	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75

STANDARD SIGN
R5-1A

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/17/10 PLATE NO. R5-1A.2



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - Lines 1, 2, and 5 are Series C.
Lines 3 and 4 are Series B.
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S																											
2M																											
3																											
4	36		1 5⁄8	5⁄8	3⁄4	4	3	2	3 1⁄2	14 1⁄4	14 7⁄8	11	11 1⁄2	4 3⁄4	1 3⁄4	9		1 3⁄8	10	11	2 1⁄2	1 3⁄4	15 1⁄2	13	13 5⁄8		9.0
5	36		1 5⁄8	5⁄8	3⁄4	4	3	2	3 1⁄2	14 1⁄4	14 7⁄8	11	11 1⁄2	4 3⁄4	1 3⁄4	9		1 3⁄8	10	11	2 1⁄2	1 3⁄4	15 1⁄2	13	13 5⁄8		9.0

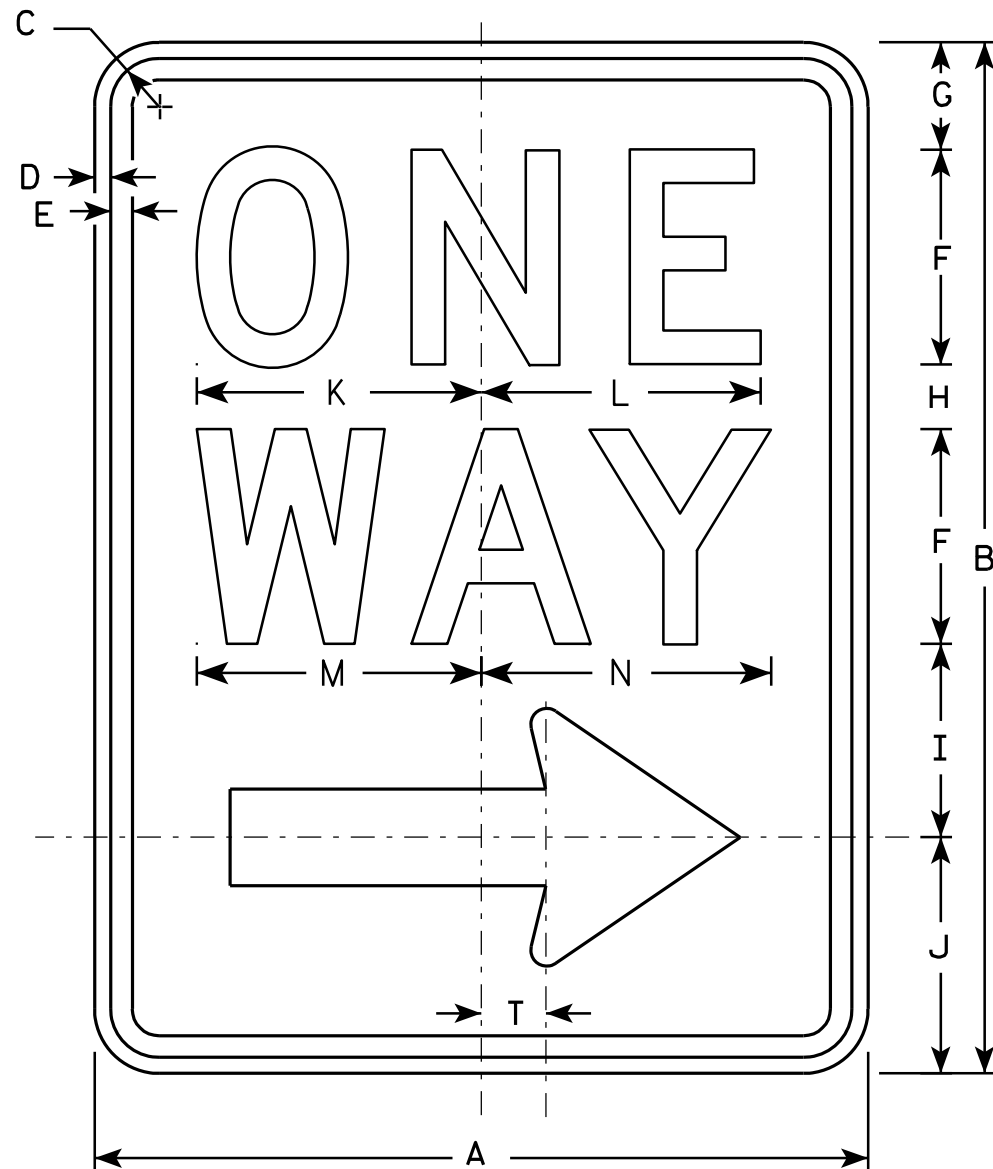
STANDARD SIGN
R5-57

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/29/2011 PLATE NO. R5-57.10

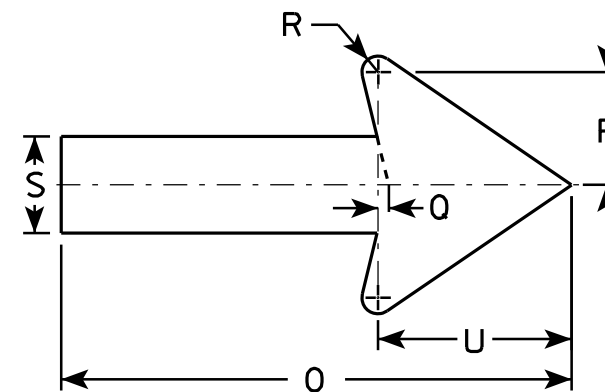
PROJECT NO: HWY: COUNTY: SHEET NO: E



R6-2R

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. R6-2L same as R6-2R except arrow points to the left.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z
1	18	24	1 1/8	3/8	1/2	5	2 1/2	1 1/2	4 1/2	5 1/2	6 5/8	6 1/2	6 5/8	6 3/4	11 7/8	2 5/8	1/4	3/8	2 1/4	1 1/2	4 1/2					
2S	24	30	1 1/8	3/8	1/2	6	3	2 1/2	5 1/2	7	8 1/8	8 1/8	8 1/2	8 5/8	16	3 1/2	3/8	1/2	3	2	6					
2M	30	36	1 3/8	1/2	5/8	8	2 1/2	2 5/8	6 7/8	8	10 1/2	10 1/2	11 1/4	11 1/4	20	4 3/8	1/2	5/8	3 3/4	2 1/2	7 1/2					
3	36	48	1 7/8	1/2	5/8	10	5 1/4	3 1/4	9	10 1/2	12 3/4	12 3/4	13 1/4	13 1/2	24	5 5/8	1/2	3/4	4 3/4	3	9					
4	36	48	1 7/8	1/2	5/8	10	5 1/4	3 1/4	9	10 1/2	12 3/4	12 3/4	13 1/4	13 1/2	24	5 5/8	1/2	3/4	4 3/4	3	9					
5																										

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
-------------	------	---------	-----------	---

STANDARD SIGN

R6-2 R&L

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

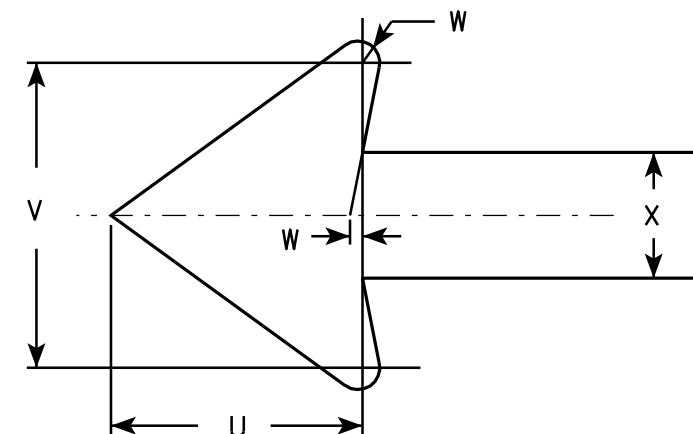
DATE 11/2/10 PLATE NO. R6-2.8



R7-1

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Red
3. Message Series - See Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1, 3 and 4 are series C, line 2 is series B.
6. R7-1D (double arrow)
R7-1L (left arrow)
R7-1R (right arrow)



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	12	18	1 1/8	3/8	3/8	3	1 7/8	2	7/8	5/8	1 1/2	2 1/2	2	2	4 7/8	4 7/8	2 1/4	2 1/8	2 1/2	3 7/8	1 1/2	1 3/4	1/8	3/4			1.5
2S	18	24	1 1/8	3/8	1/2	4	2 1/2	2 1/2	1 1/4	1	2	3 1/4	2 3/4	2 5/8	7 1/8	7	2 3/4	2 5/8	3 1/8	5 7/8	2 1/4	2 5/8	1/4	1 1/8			3.0
2M	24	30	1 1/8	3/8	1/2	5	3	3	2	1 1/4	2 1/2	4	3 1/4	3 3/8	9 1/4	9 1/4	3 1/4	3 1/4	3 3/4	7 3/4	3	3 1/2	1/4	1 1/2			5.0
3	24	30	1 1/8	3/8	1/2	5	3	3	2	1 1/4	2 1/2	4	3 1/4	3 3/8	9 1/4	9 1/4	3 1/4	3 1/4	3 3/4	7 3/4	3	3 1/2	1/4	1 1/2			5.0
4																											
5																											

STANDARD SIGN R7-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/31/2011 PLATE NO. R7-1.9

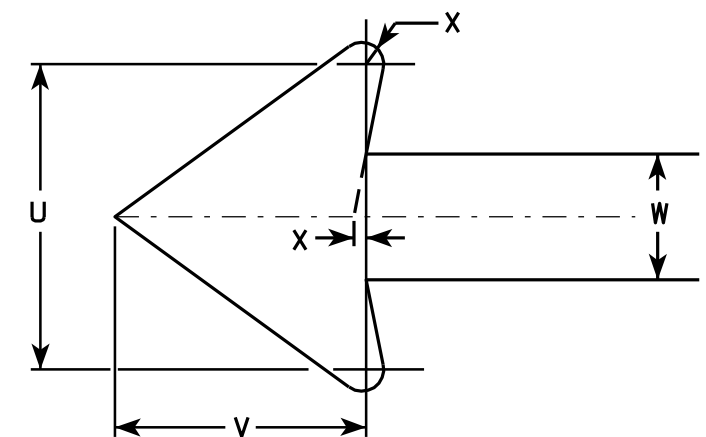
PROJECT NO: HWY: COUNTY: SHEET NO: E



R7-7

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Red
3. Message Series - See Note 6
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. R7-7D (double arrow)
R7-7R (right arrow)
R7-7L (left arrow)
6. Lines 1, 3 and 4 are Series C.
Line 2 is Series B.

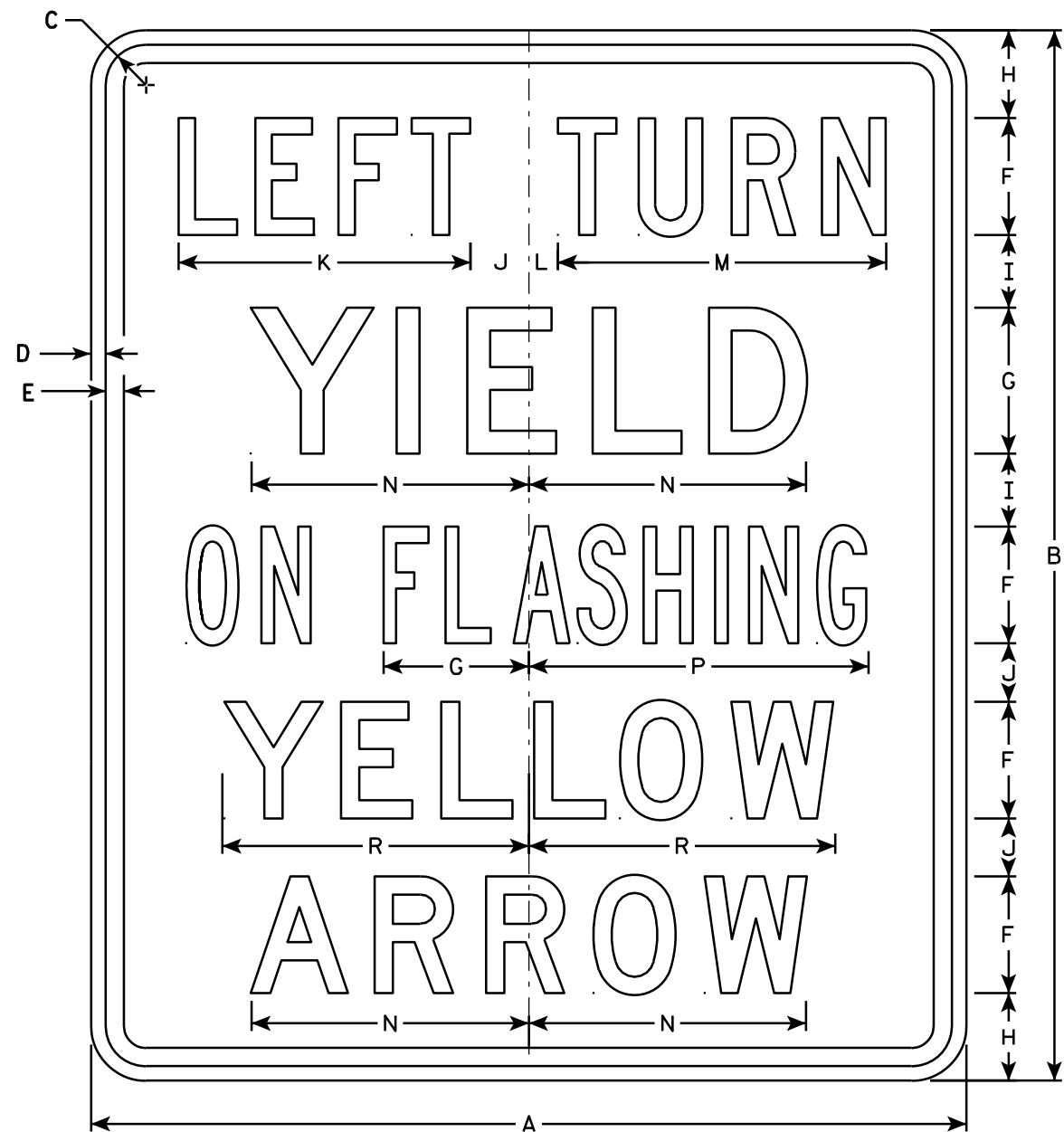


ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	12	18	1 1/8	3/8	3/8	3	2	1 7/8	7/8	5/8	1 1/2	2 1/2	2	2	4 7/8	4 7/8	2	2 3/4	2 5/8	3 7/8	1 3/4	1 1/2	3/4	1/8			1.50
2S	18	24	1 1/8	3/8	1/2	4	2 1/2	2 1/2	1 1/4	1	2	3 1/4	2 3/4	2 5/8	7 1/8	7	2 1/2	3 3/8	3 3/8	5 7/8	2 5/8	2 1/4	1 1/8	1/4			3.00
2M	24	30	1 1/8	3/8	1/2	5	3	3	2	1 1/4	2 1/2	4	3 1/4	3 3/8	9 1/4	9 1/4	3	4 1/8	4	7 3/4	3 1/2	3	1 1/2	1/4			5.00
3	24	30	1 1/8	3/8	1/2	5	3	3	2	1 1/4	2 1/2	4	3 1/4	3 3/8	9 1/4	9 1/4	3	4 1/8	4	7 3/4	3 1/2	3	1 1/2	1/4			5.00
4																											
5																											

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
-------------	------	---------	-----------	---

STANDARD SIGN R7-7	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 3/31/2011	PLATE NO. R7-7.8

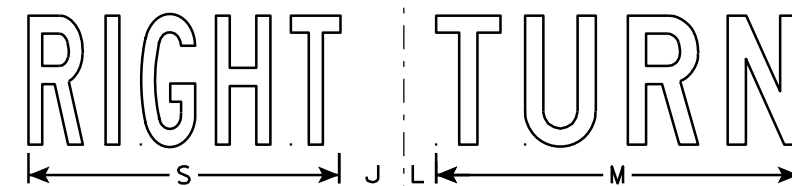


R10-50L

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Line 1 is Series C.
Lines 2, 4 and 5 are Series D.
Line 3 is Series B.

"RIGHT" Is Series B



R10-50R

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	36	1 3⁄8	1⁄2	5⁄8	4	5	3	2 1⁄2	2	10	1	11 1⁄4	9 1⁄2	4 1⁄4	11 5⁄8		10 1⁄2	9 5⁄8								7.5
2M	30	36	1 3⁄8	1⁄2	5⁄8	4	5	3	2 1⁄2	2	10	1	11 1⁄4	9 1⁄2	4 1⁄4	11 5⁄8		10 1⁄2	9 5⁄8								7.5
3																											
4																											
5																											

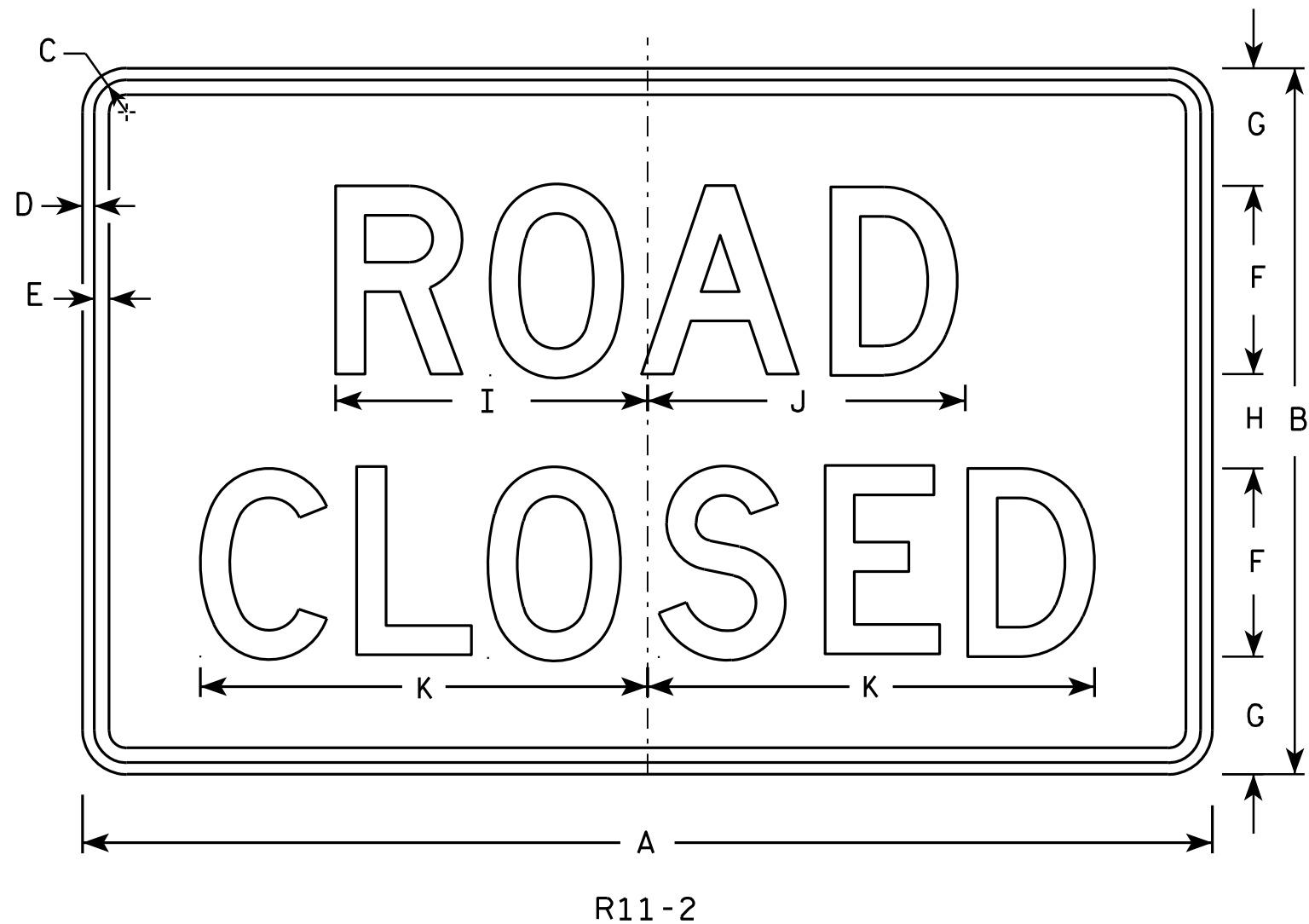
STANDARD SIGN R10-50

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

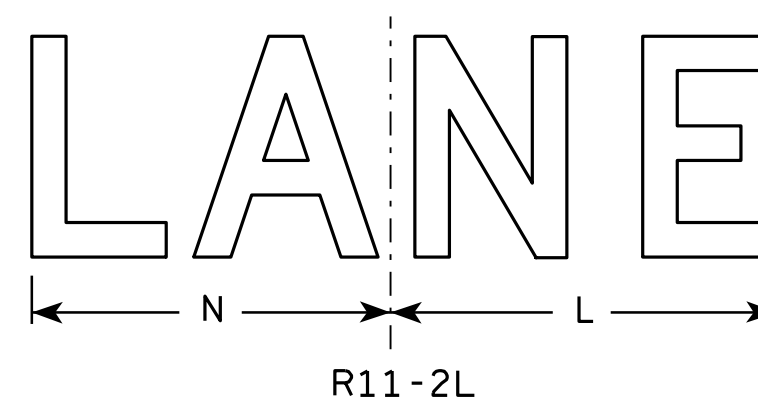
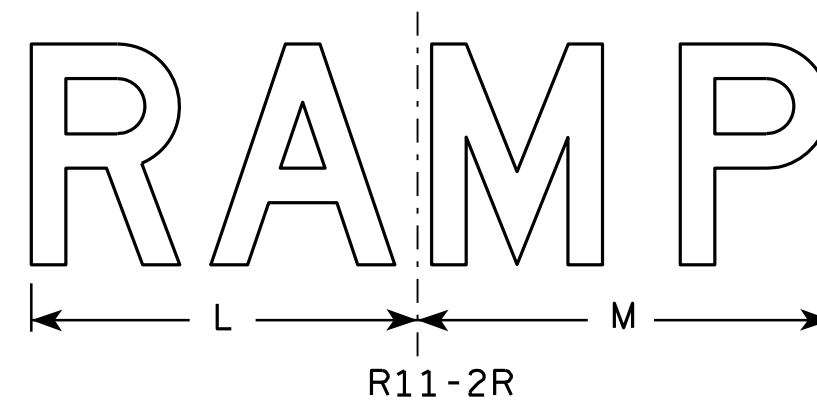
DATE 4/11/13 PLATE NO. R10-50.2

PROJECT NO: HWY: COUNTY: SHEET NO: E



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Modify the message as required.

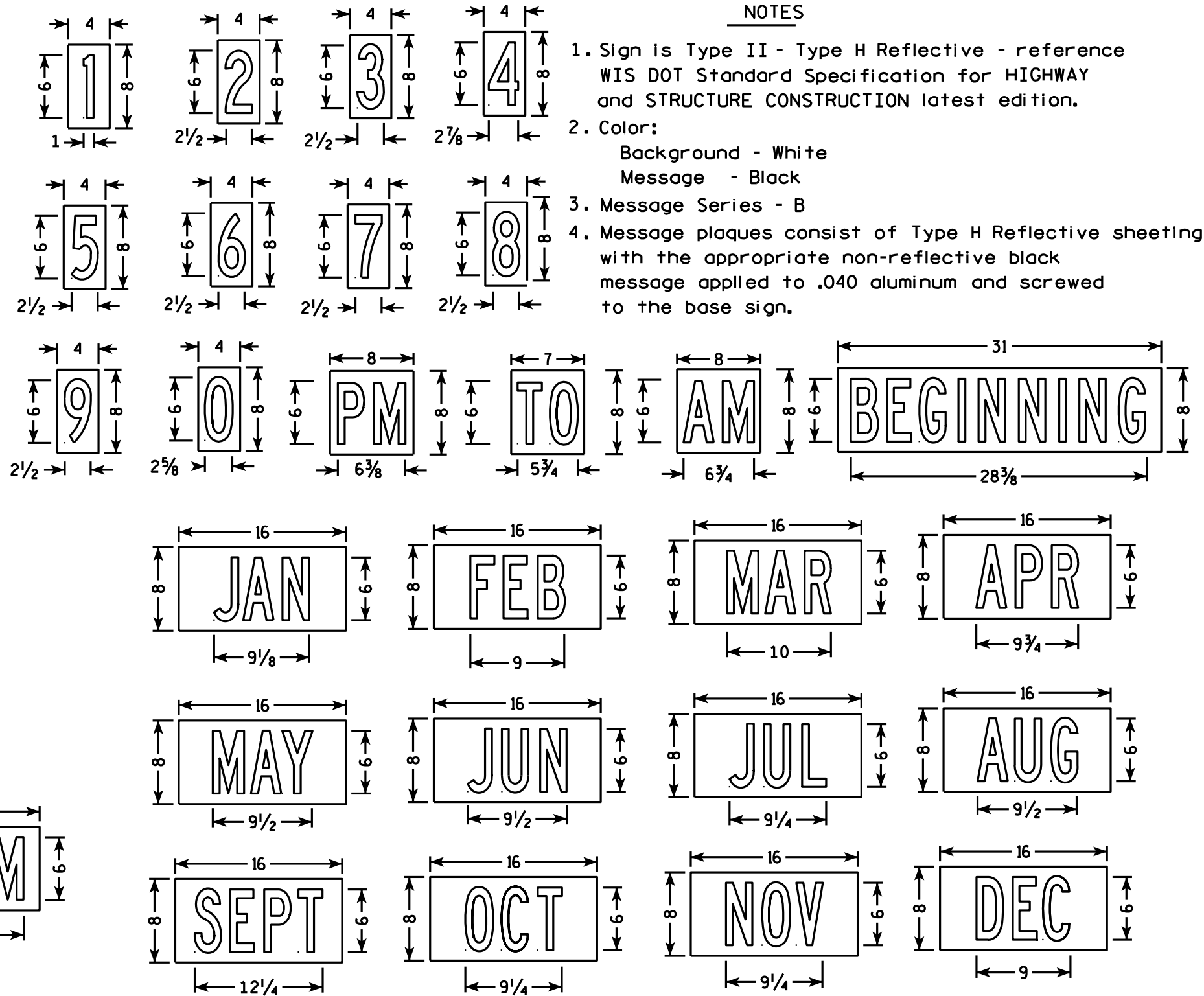
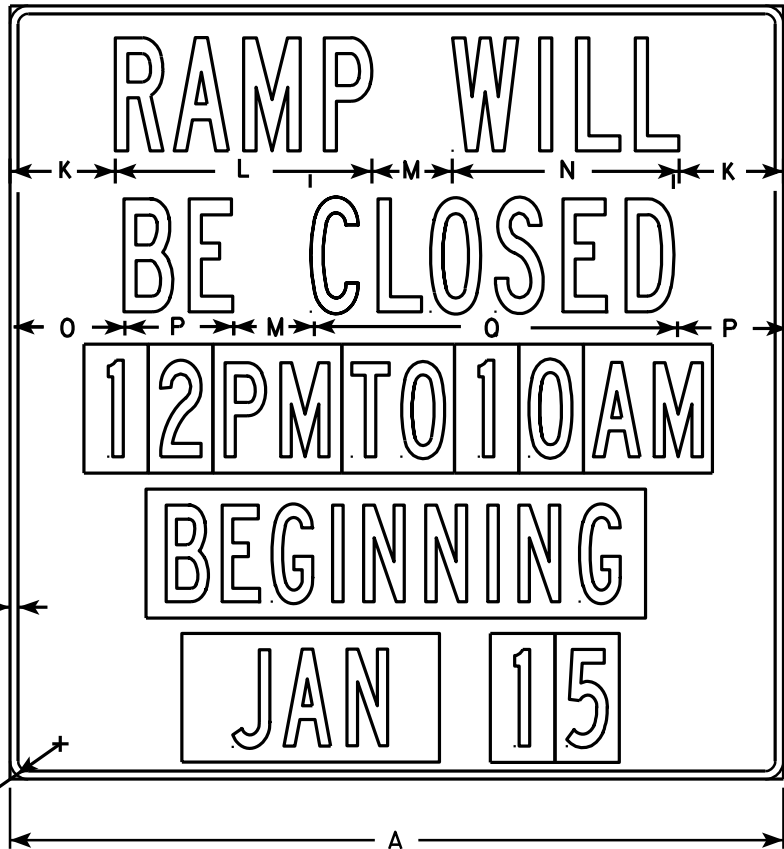


SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
2M	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
3	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
4	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
5	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0

STANDARD SIGN
R11-2

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 4/1/11 PLATE NO. R11-2.10

PROJECT NO: HWY: COUNTY: SHEET NO: E



- NOTES
1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
 2. Color:
Background - White
Message - Black
 3. Message Series - B
 4. Message plaques consist of Type H Reflective sheeting with the appropriate non-reflective black message applied to .040 aluminum and screwed to the base sign.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48		2 1/4	1/2		2	6	7	3		6 1/2	15 7/8	5	14 1/8	6 7/8	6 3/4	22 1/2										16.0
2M	48		2 1/4	1/2		2	6	7	3		6 1/2	15 7/8	5	14 1/8	6 7/8	6 3/4	22 1/2										16.0
3																											
4																											
5																											

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

STANDARD SIGN
R11-51

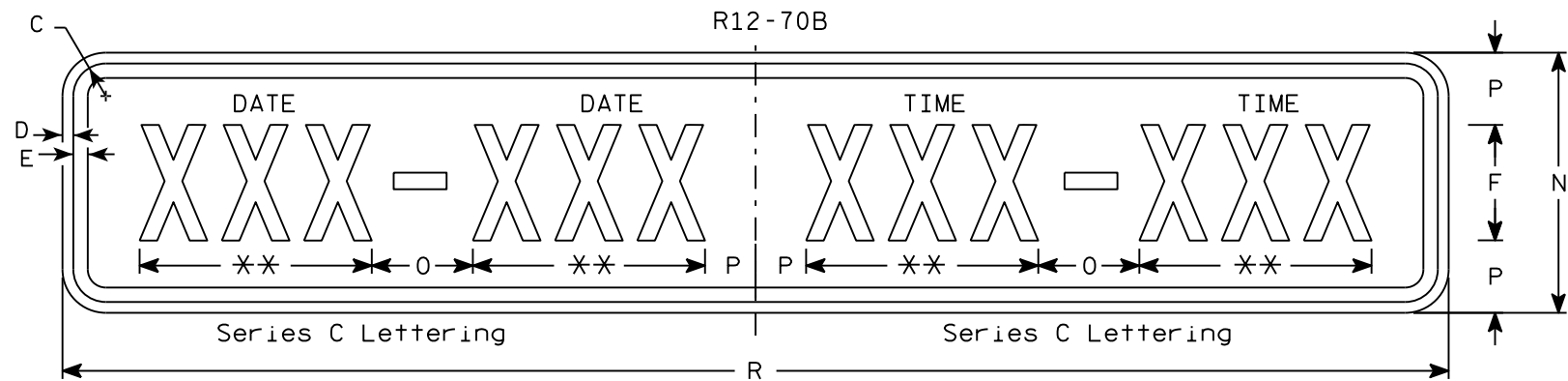
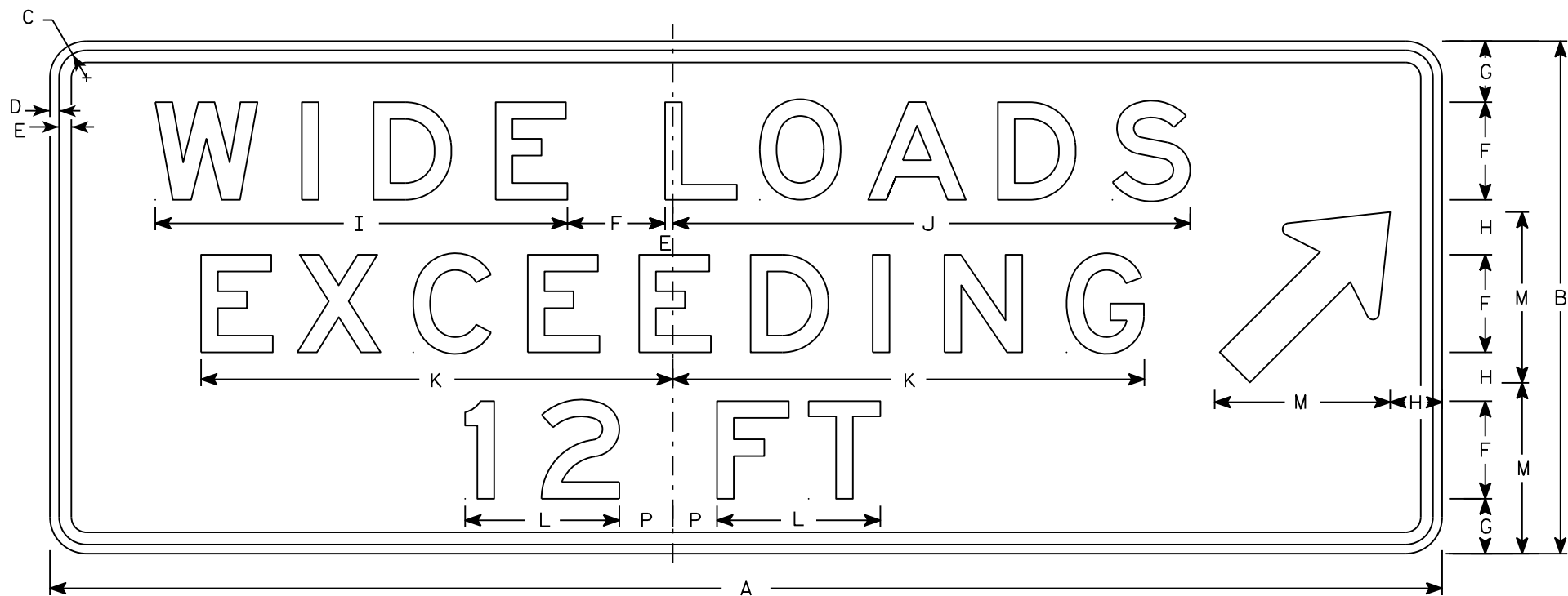
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/1/11 PLATE NO. R11-51.4

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
 2. Color:
Background - White
Message - Black
 3. Message Series - E except as noted
 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- ** Substitute appropriate message, optically center message



R12-70C																												R12-70	R12-70C
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area sq. ft.	
1																													
2S	90	36	2 1/4	1/2	5/8	6	4	5	20 7/8	28 3/8	24 5/8	8 1/8	12	12	6	3		66									22.5	5.5	
2M	90	36	2 1/4	1/2	5/8	6	4	5	20 7/8	28 3/8	24 5/8	8 1/8	12	12	6	3		66									22.5	5.5	
3																													
4	114	42	2 1/4	3/4	1	8	5	4	34	42	39	13	14	18	7	3 1/2		96									36.75	12.0	
5	114	42	2 1/4	3/4	1	8	5	4	34	42	39	13	14	18	7	3 1/2		96									36.75	12.0	

TYPICAL SIGN
R12-70B

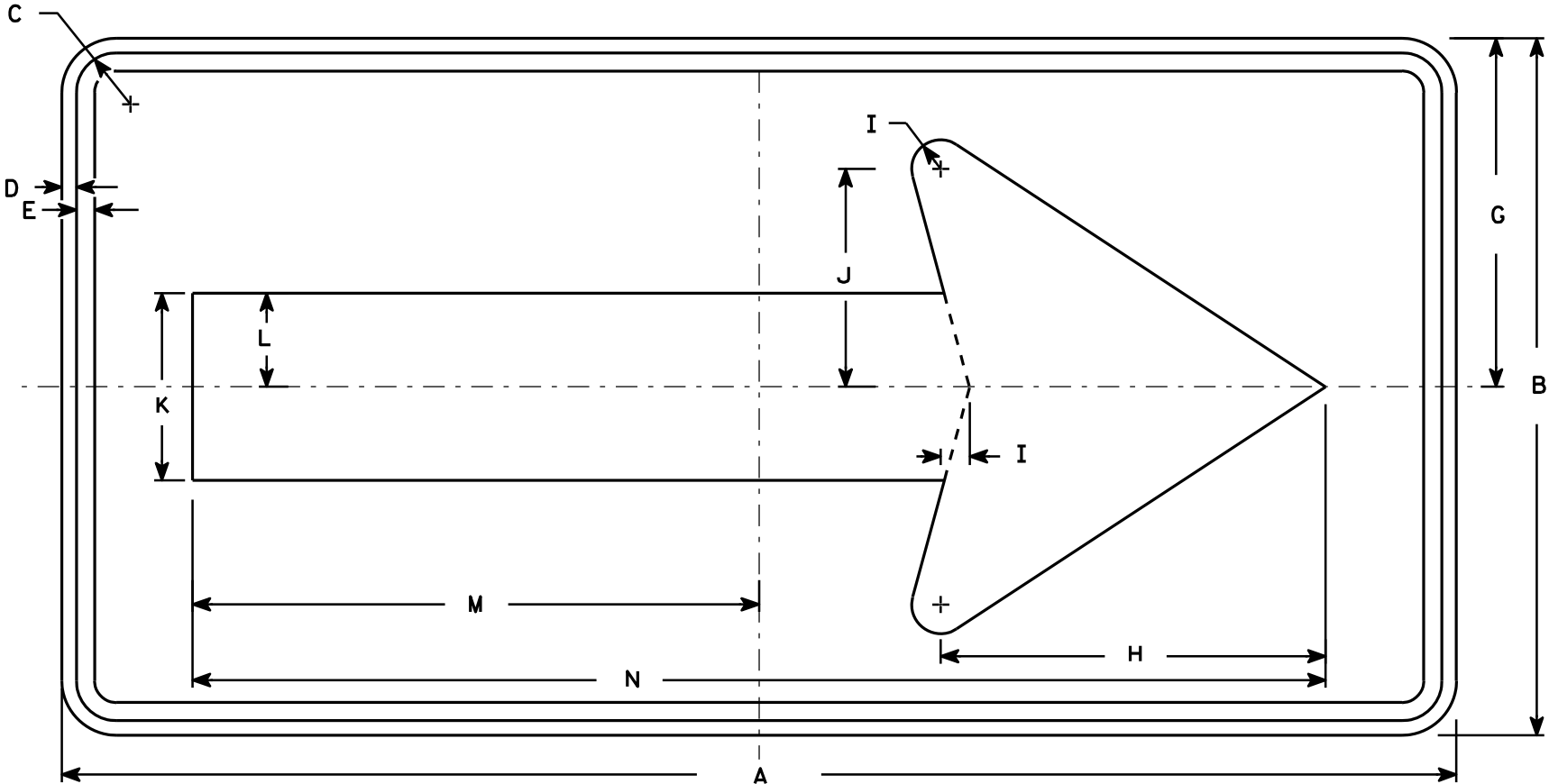
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/10/15 PLATE NO. R12-70B.3

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



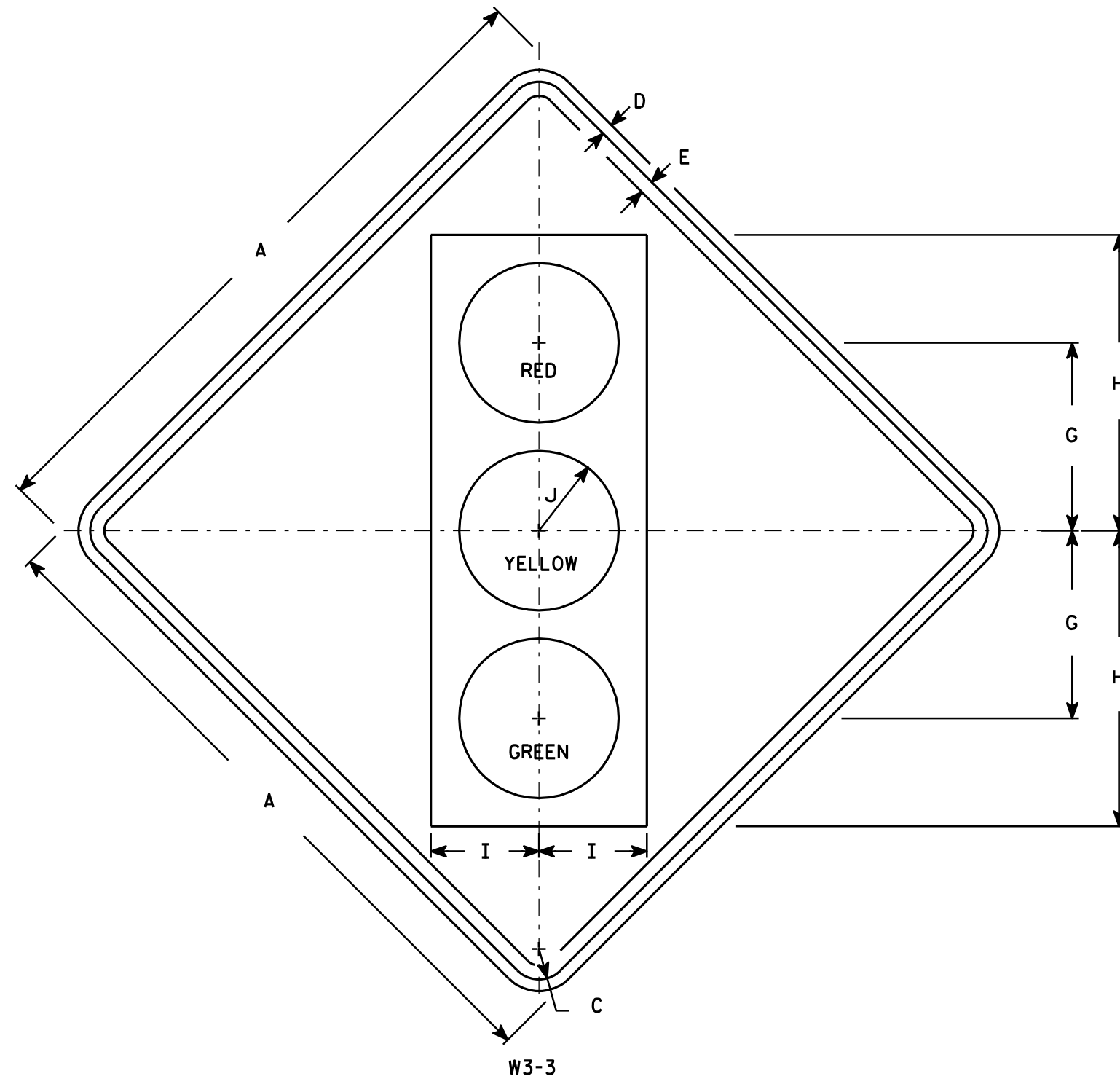
W1-6

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	18	1 1/8	3/8	3/8		9	10	3/4	5 5/8	4 3/4	2 3/8	14 5/8	29 1/4													4.5
2S	48	24	1 3/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
2M	48	24	1 3/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
3	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
4	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
5	96	48	2 1/4	3/4	1		24	26 1/2	2	15	13	6 1/2	39	78													32.0

STANDARD SIGN
W1-6

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/7/10 PLATE NO. W1-6.8



NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Yellow
Message - See Note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Symbol and border are non-reflective black.
Top circle - Type H Reflectorized Red
Center circle - Same as background
Bottom circle - Type H Reflectorized Green

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8		8 3/4	13 3/4	5	3 3/4																	6.25
2S	36		1 5/8	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
2M	36		1 5/8	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
3	36		1 5/8	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
4	48		2 1/4	3/4	1		12 1/2	20	7 1/2	5																	16.0
5	48		2 1/4	3/4	1		12 1/2	20	7 1/2	5																	16.0

STANDARD SIGN W3-3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 6/7/10

PLATE NO. W3-3.11

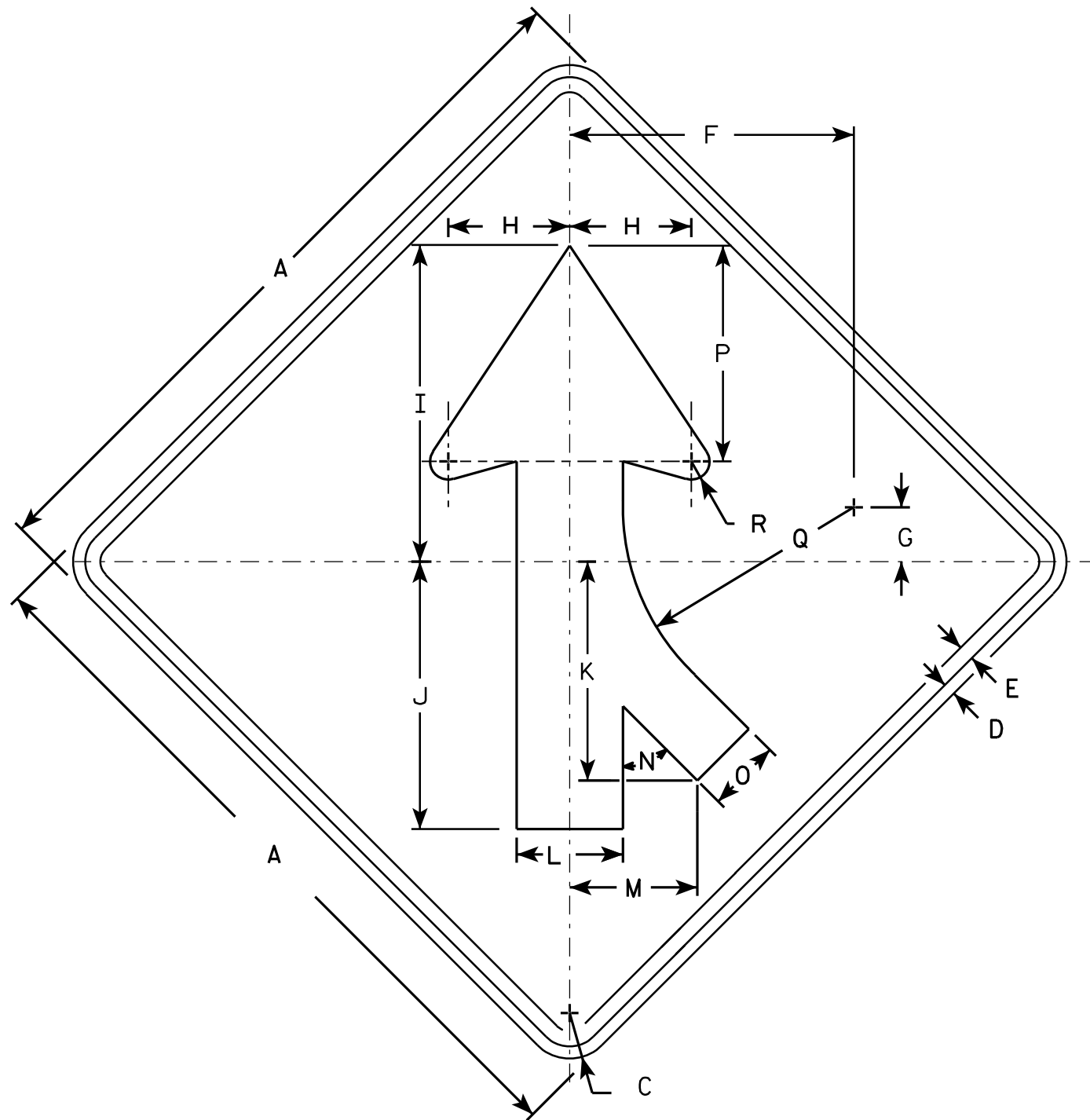
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



W4-1 R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W4-1L is the same as W4-1R except the arrow is reversed along the vertical centerline.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8	11 5/8	2 1/2	5	13	11	9	4 3/8	5 1/4	45°	3	8 7/8	9 1/2	3/4									6.25
2S	36		1 5/8	5/8	3/4	14	2 3/4	6	15 3/4	13 1/4	10 1/4	5 1/4	6 3/8	45°	3 5/8	10 5/8	11 3/8	7/8									9.0
2M	36		1 5/8	5/8	3/4	14	2 3/4	6	15 3/4	13 1/4	10 1/4	5 1/4	6 3/8	45°	3 5/8	10 5/8	11 3/8	7/8									9.0
3	36		1 5/8	5/8	3/4	14	2 3/4	6	15 3/4	13 1/4	10 1/4	5 1/4	6 3/8	45°	3 5/8	10 5/8	11 3/8	7/8									9.0
4	48		2 1/4	3/4	1	18 3/4	3 5/8	8	20 1/2	17 1/2	14 3/8	7	8 3/8	45°	4 3/4	14 1/4	15 1/4	1 1/4									16.0
5	48		2 1/4	3/4	1	18 3/4	3 5/8	8	20 1/2	17 1/2	14 3/8	7	8 3/8	45°	4 3/4	14 1/4	15 1/4	1 1/4									16.0

STANDARD SIGN W4-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 03/12/13 PLATE NO. W4-1.14

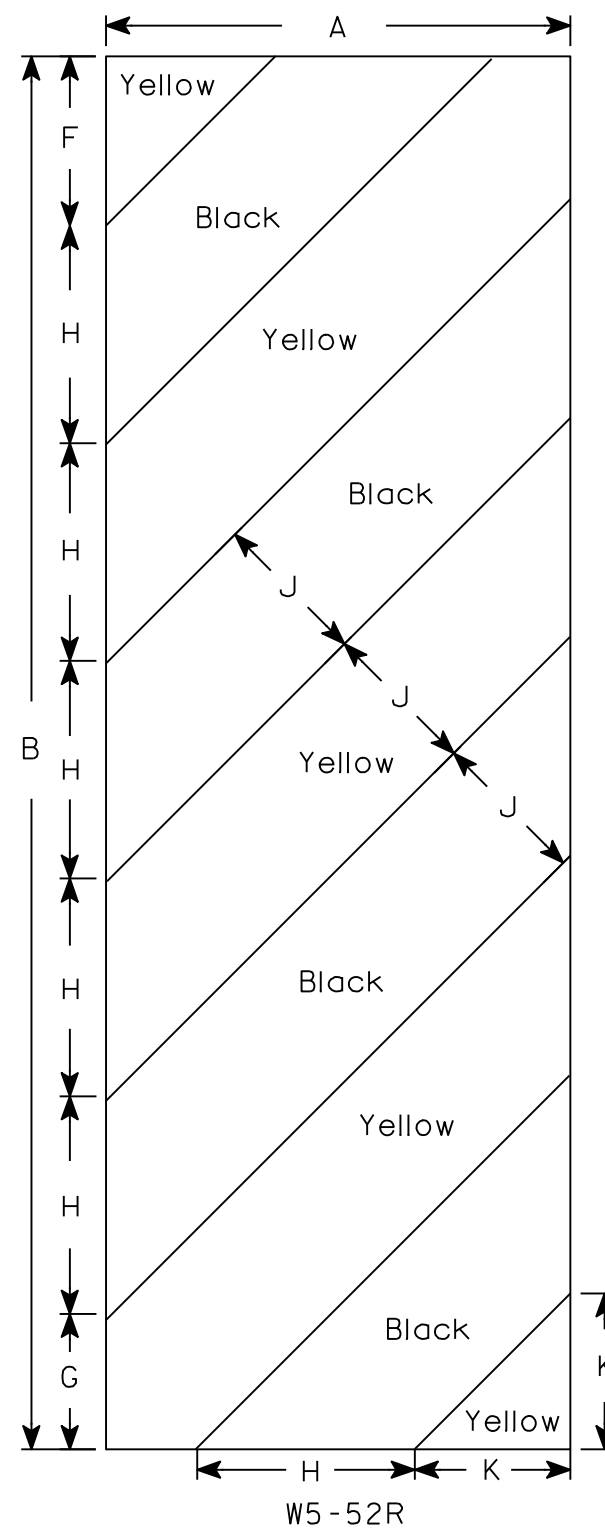
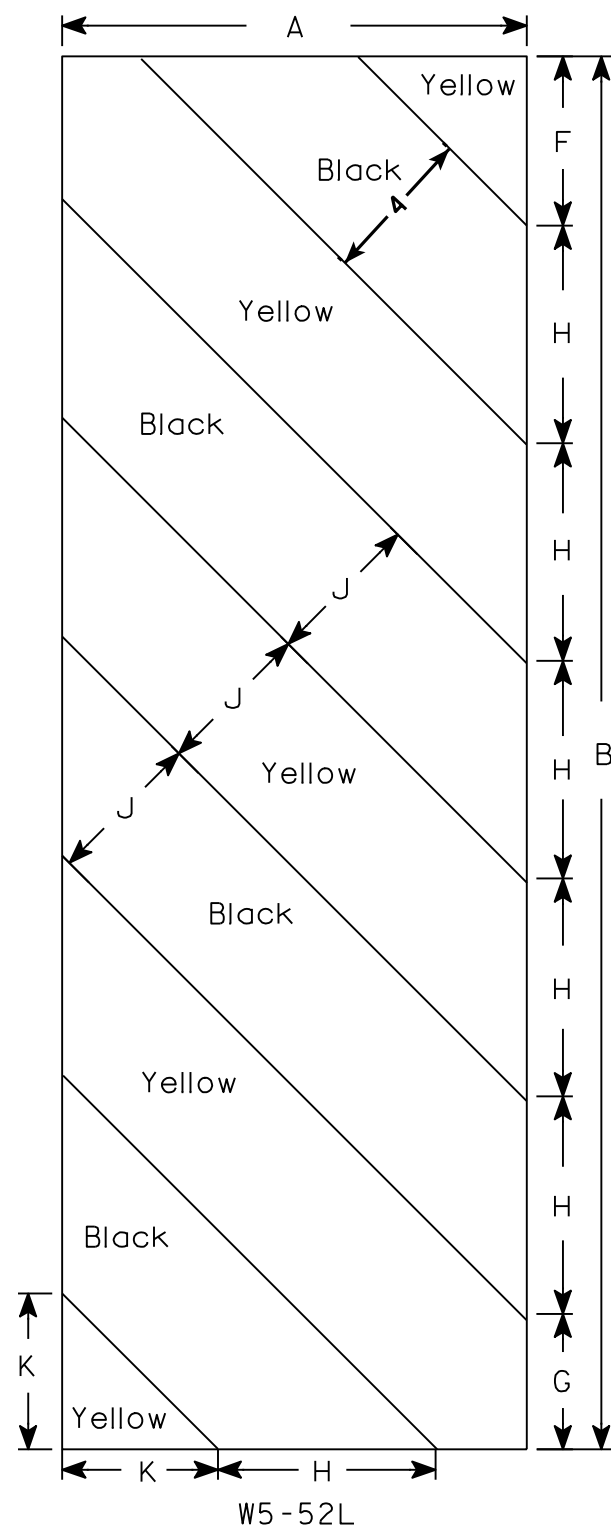
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Yellow
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer
DATE 5/29/12 PLATE NO. W5-52.9

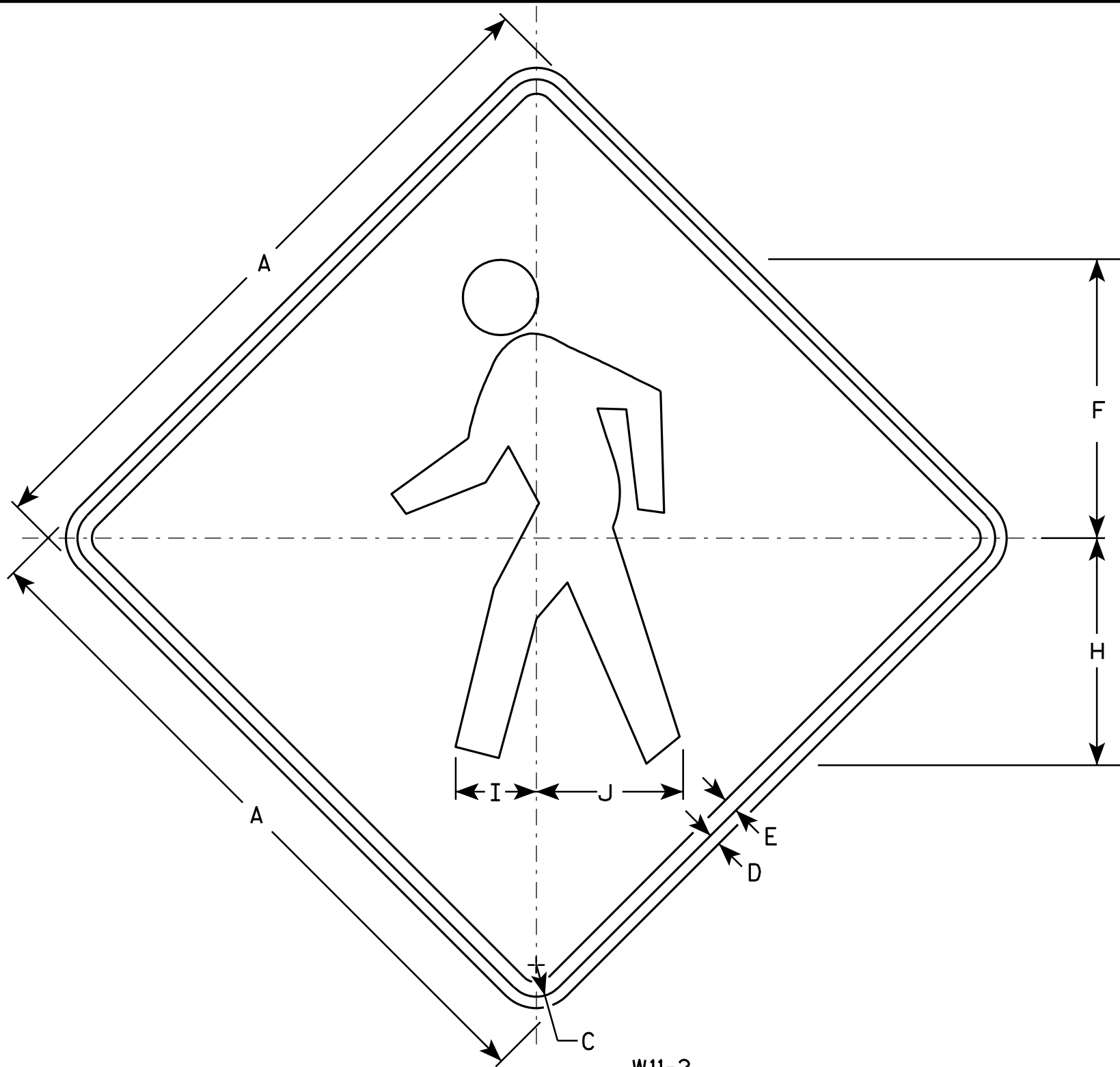
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

W11-2

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	9 3/4		7 7/8	2 7/8	5 1/8																	4.0
2S	30		1 3/8	1/2	5/8	12 1/8		9 7/8	3 1/2	6 3/8																	6.25
2M	36		1 5/8	5/8	3/4	14 1/2		11 7/8	4 1/4	7 5/8																	9.0
3	36		1 5/8	5/8	3/4	14 1/2		11 7/8	4 1/4	7 5/8																	9.0
4	48		2 1/4	3/4	1	19 3/8		15 3/4	5 5/8	10 1/4																	16.0
5																											

STANDARD SIGN W11-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 6/7/10 PLATE NO. W11-2.7

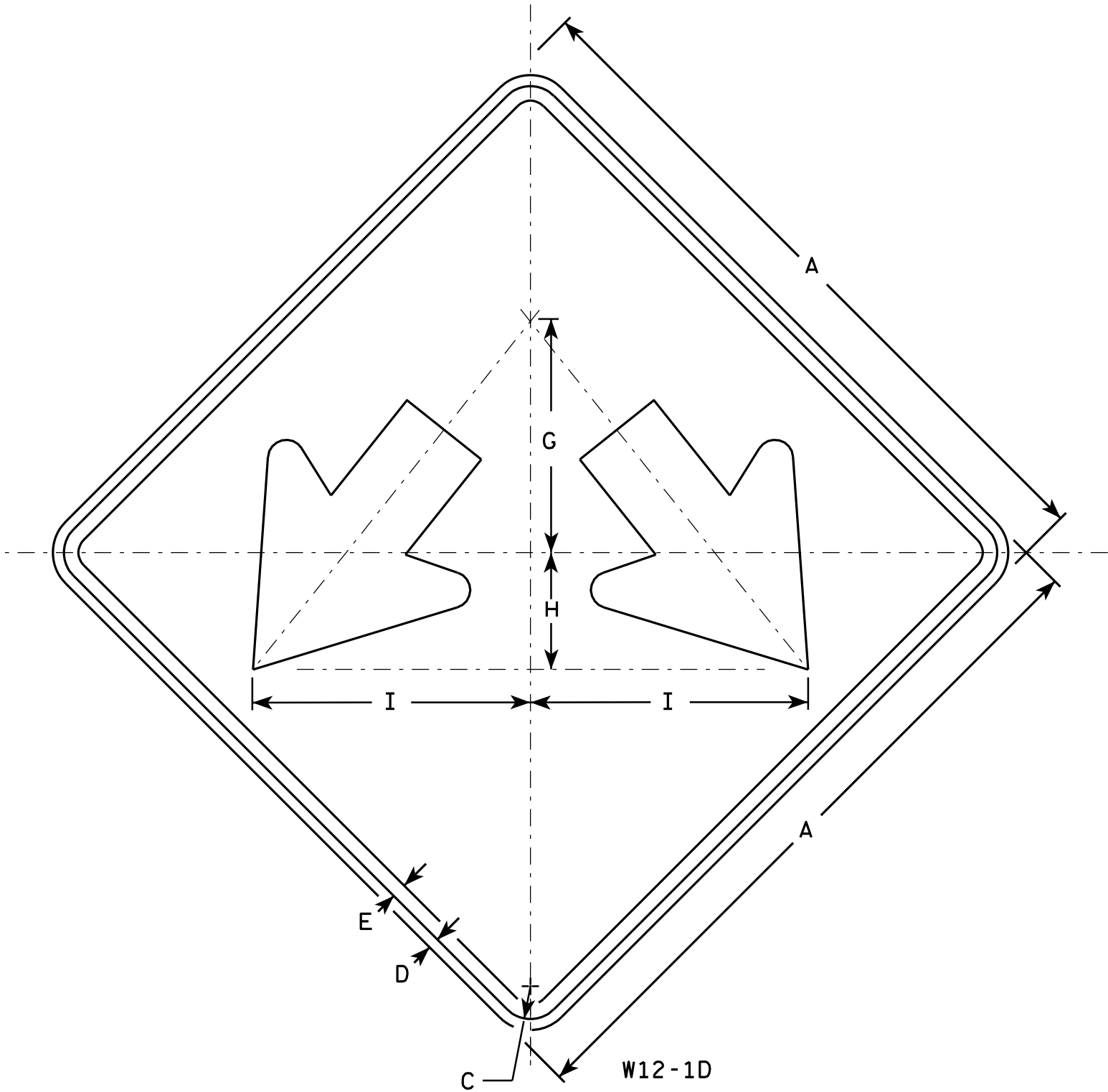
PROJECT NO:

HWY:

COUNTY:

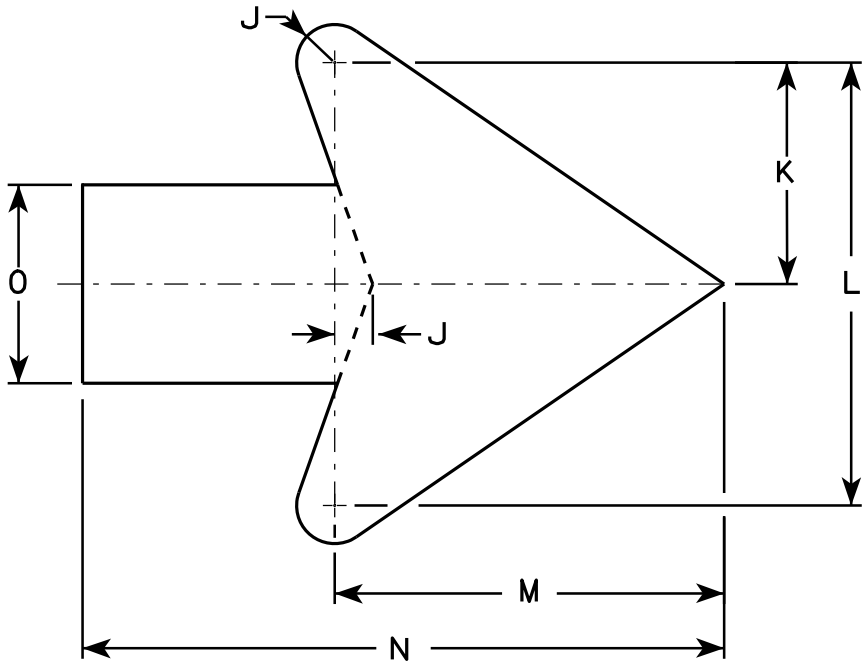
SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



Arrow Detail

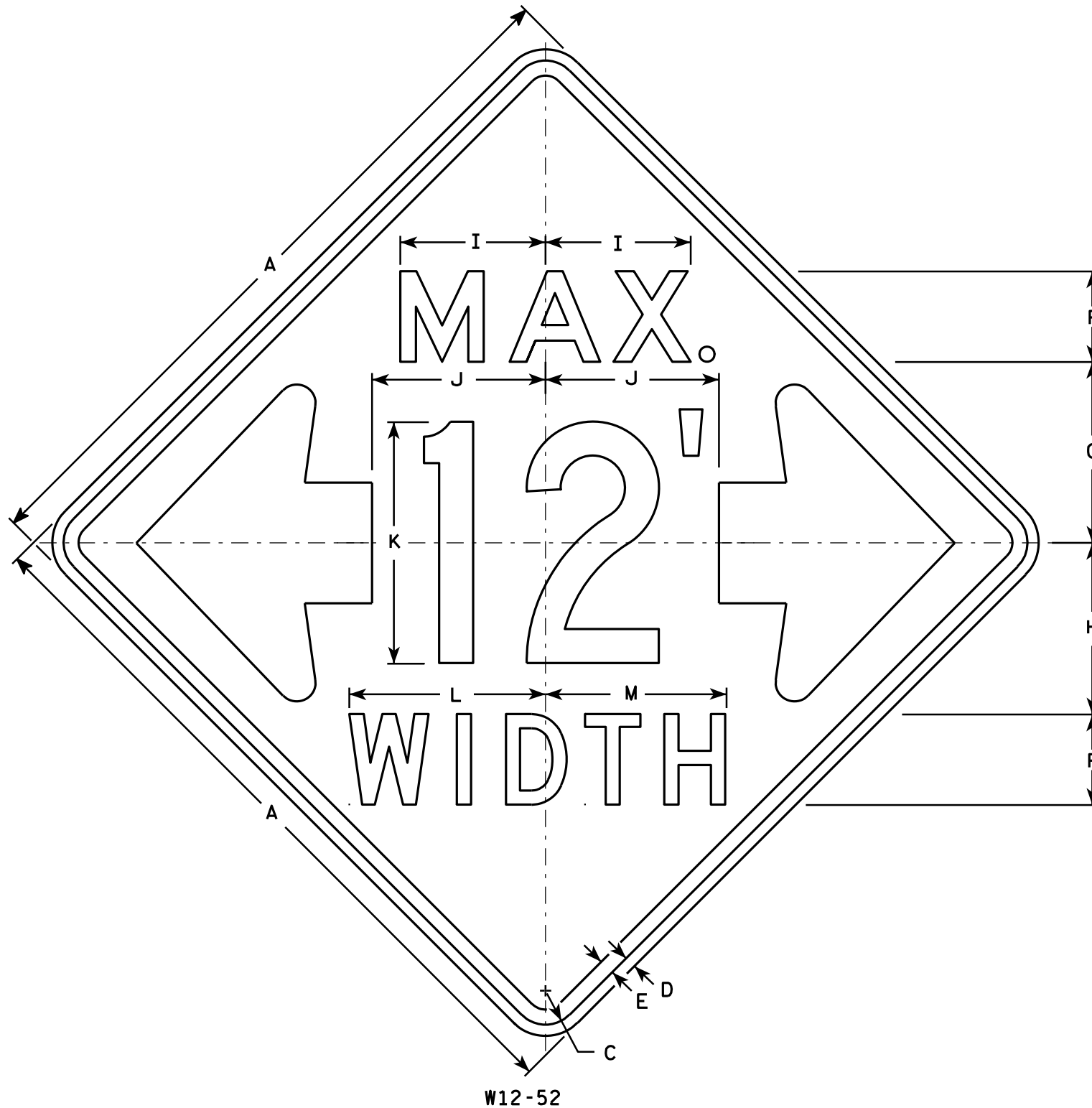
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24		1 1/8	1/2	3/8		8	4	9 1/2	3/8	3 3/8	7 1/4	6 3/8	10 3/8	3 1/4												4.0
2M	24		1 1/8	1/2	3/8		8	4	9 1/2	3/8	3 3/8	7 1/4	6 3/8	10 3/8	3 1/4												4.0
3	30		1 3/8	1/2	5/8		10	5	11 7/8	3/4	4 1/2	9	7 7/8	13	4												6.25
4	36		1 3/8	1/2	5/8		12	6	14 1/4	1	5 1/2	10 7/8	9 5/8	15 3/4	4 3/4												9.0
5	48		2 1/4	3/4	1		16	8	19	1 1/4	7 1/4	14 1/2	12 3/4	21	6 1/4												16.0

STANDARD SIGN
W12-1D

WISCONSIN DEPT OF TRANSPORTATION

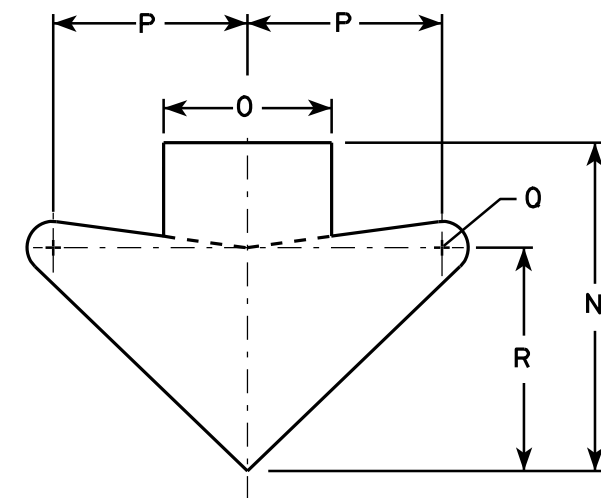
APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 3/13/13 PLATE NO. W12-1D.15



NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Orange
Message - Black
- Message Series - See note 5
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- The top line is series E, the numerals are series C, and the bottom line is series D.
- Substitute appropriate numerals and adjust spacing as required.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48		2 1/4	3/4	1	6	12	11 3/8	9 5/8	11 1/2	16	13	12	15 5/8	8	9 1/4	1 1/4	10 5/8									16.0
2M	48		2 1/4	3/4	1	6	12	11 3/8	9 5/8	11 1/2	16	13	12	15 5/8	8	9 1/4	1 1/4	10 5/8									16.0
3																											
4																											
5																											

STANDARD SIGN

W12-52

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
 For State Traffic Engineer

DATE 3/16/11 PLATE NO. W12-52.7

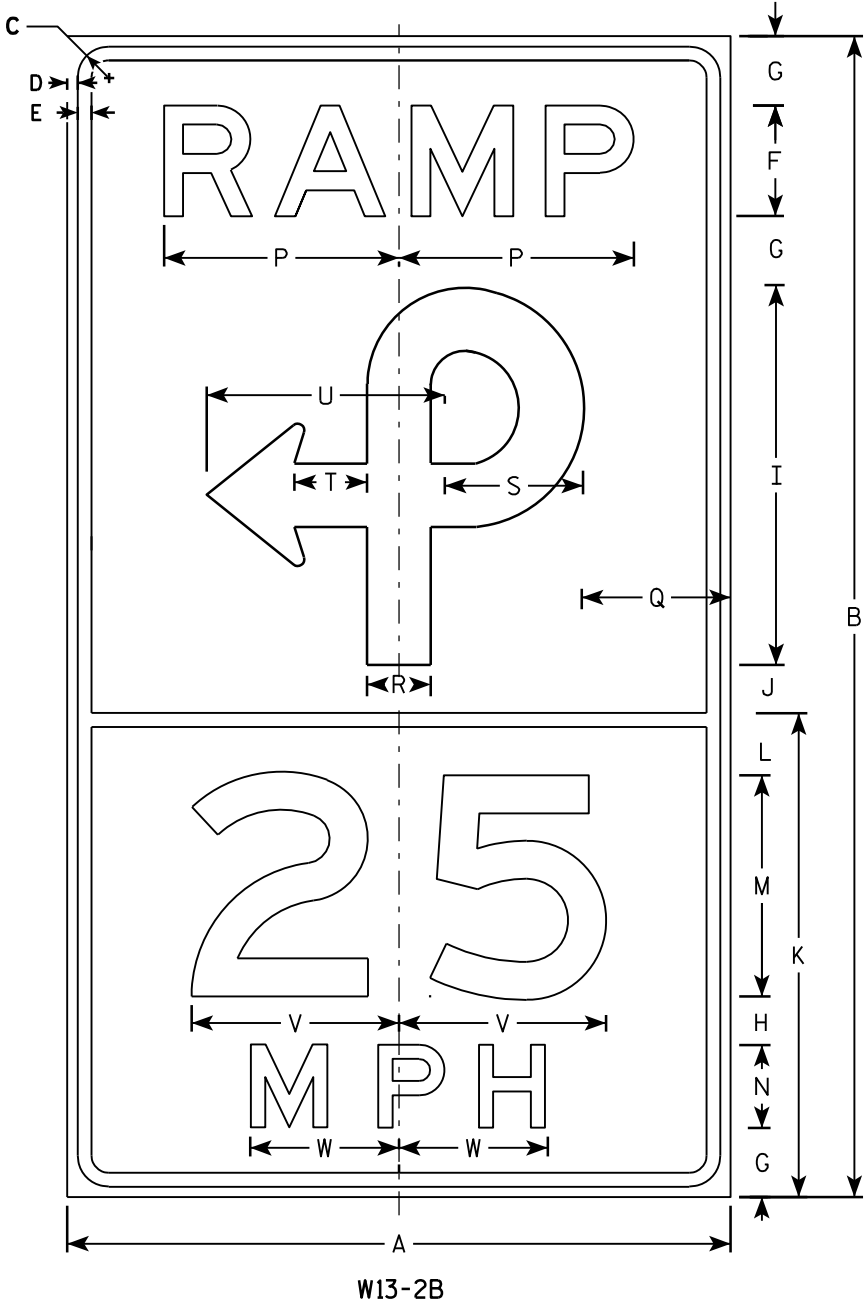
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Message Series - E
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

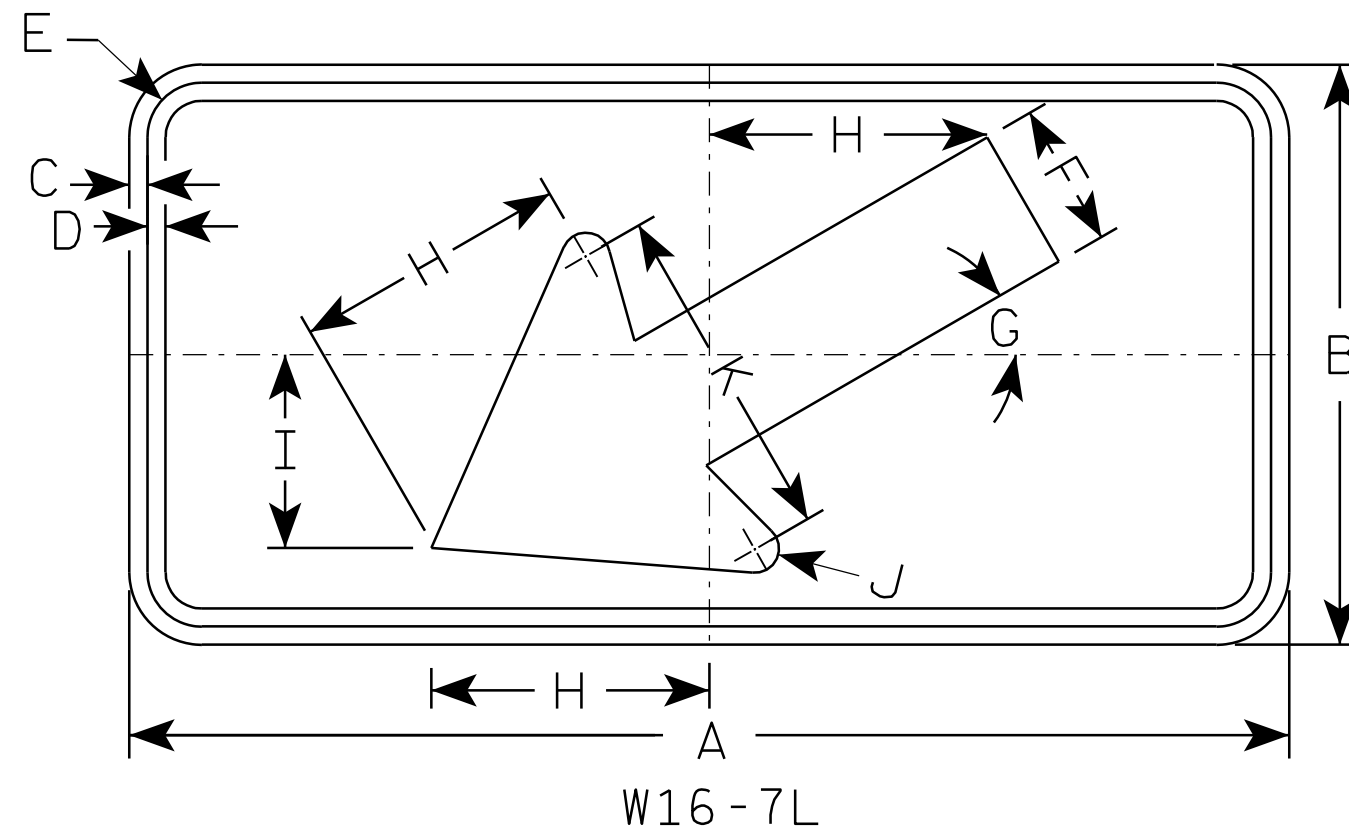
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	36	60	1 5/8	3/4	5/8	6	3 1/2	3	19 3/4	2 1/4	25	3 1/2	10	5		12 3/4	8	3 1/2	7 1/2	4	13	10	8 1/2				15.0
2M	36	60	1 5/8	3/4	5/8	6	3 1/2	3	19 3/4	2 1/4	25	3 1/2	10	5		12 3/4	8	3 1/2	7 1/2	4	13	10	8 1/2				15.0
3																											
4	48	84	2 1/4	3/4	1	8	5	3 1/2	27 1/2	3 1/2	35	4 1/2	16	6		17	10 3/4	4 5/8	10	5 1/4	17 1/4	15	10 3/4				28.0
5	48	84	2 1/4	3/4	1	8	5	3 1/2	27 1/2	3 1/2	35	4 1/2	16	6		17	10 3/4	4 5/8	10	5 1/4	17 1/4	15	10 3/4				28.0

STANDARD SIGN
W13-3B

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 2/14/13 PLATE NO. W13-3B.1

NOTES

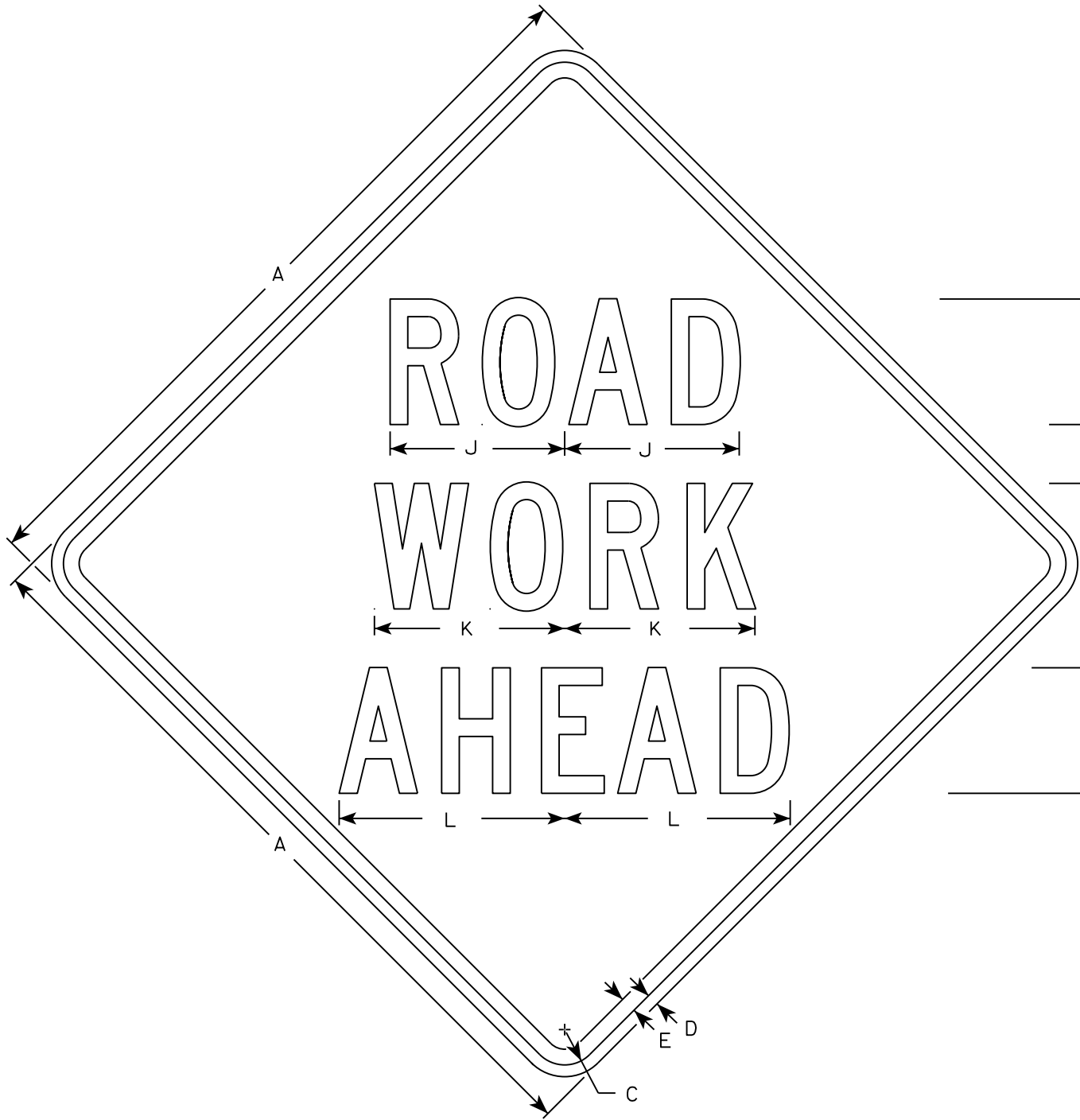
1. Sign is Type II - Type F Reflective -
reference WIS DOT Standard Specification for
HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base
material is plywood but borders shall be rounded
as shown. When base material is metal, the
corners and borders shall be rounded.
4. W16-7R is the same as W16-L
except the arrow is reversed along
the vertical centerline.



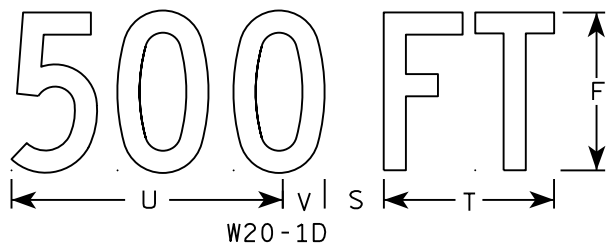
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	12	$\frac{3}{8}$	$\frac{3}{8}$	1 $\frac{1}{8}$	3	30°	5 $\frac{3}{4}$	4	$\frac{1}{2}$	7																2.0
2M	30	18	$\frac{3}{8}$	$\frac{1}{2}$	1 $\frac{1}{8}$	4 $\frac{1}{2}$	30°	8 $\frac{1}{2}$	6	$\frac{5}{8}$	10 $\frac{1}{4}$																3.75
3	30	18	$\frac{3}{8}$	$\frac{1}{2}$	1 $\frac{1}{8}$	4 $\frac{1}{2}$	30°	8 $\frac{1}{2}$	6	$\frac{5}{8}$	10 $\frac{1}{4}$																3.75
4																											8
5																											8

STANDARD SIGN	
W16-7	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 11/02/10	PLATE NO. W16-7.5

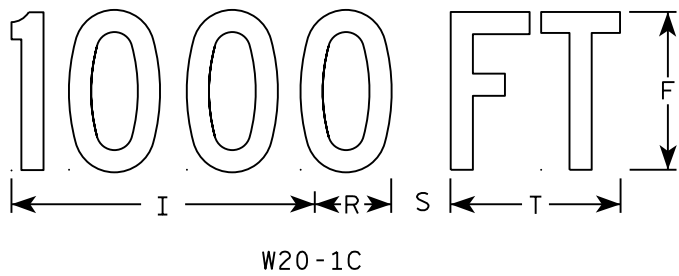
PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
-------------	------	---------	-----------	---



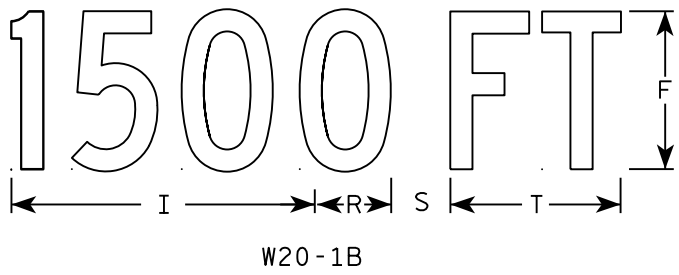
W20-1A



W20-1D



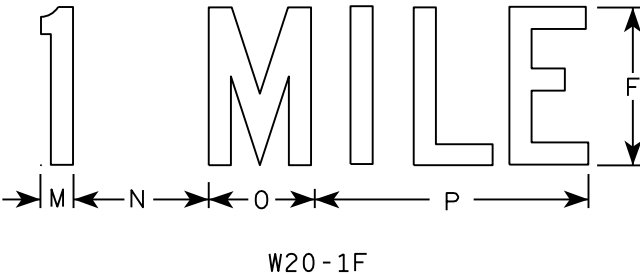
W20-1C



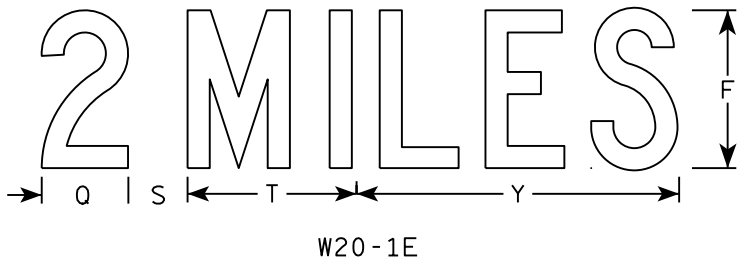
W20-1B



W20-1G



W20-1F



W20-1E

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

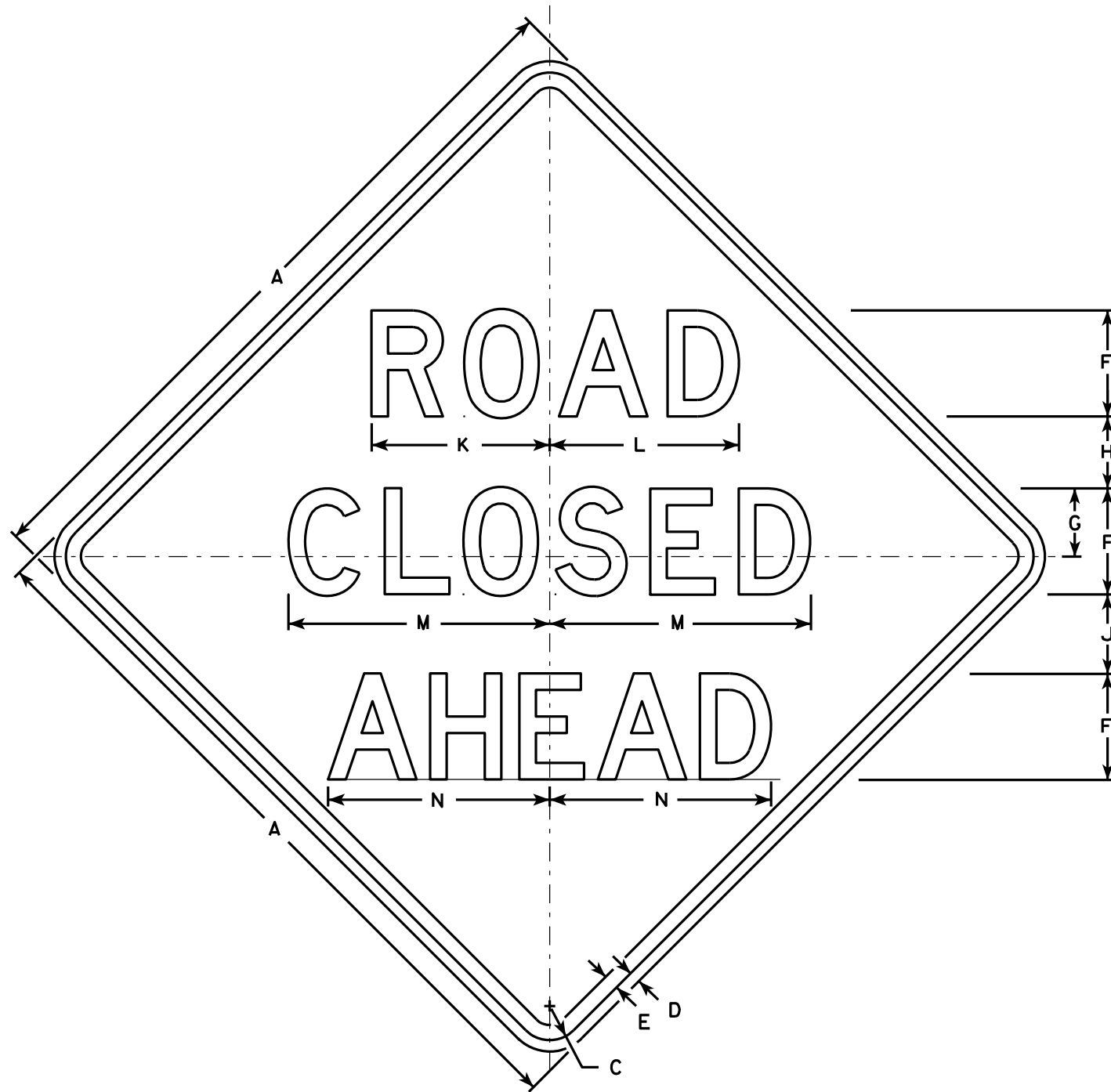
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 3/8	1/2	5/8	5	2 5/8	3 1/4	10 1/8	7	7 5/8	8 7/8	1 1/8	4 1/2	3 1/2	9		2 1/2	2 1/4	5 5/8	9	1 3/8	8	1 3/4	10 3/4	6	9.0
2S	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
2M	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
3	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
4	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
5	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0

STANDARD SIGN
W20-1A, B, C, D, F & G

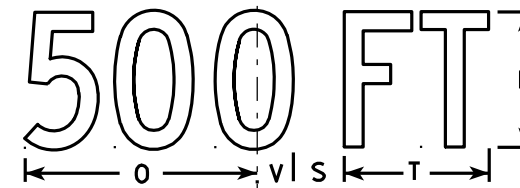
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

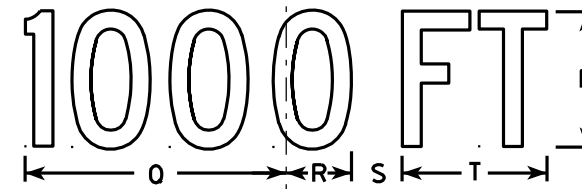
DATE 5/07/15 PLATE NO. W20-1.10



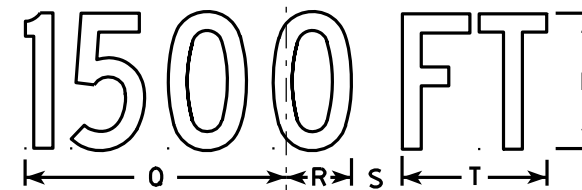
W20-3A



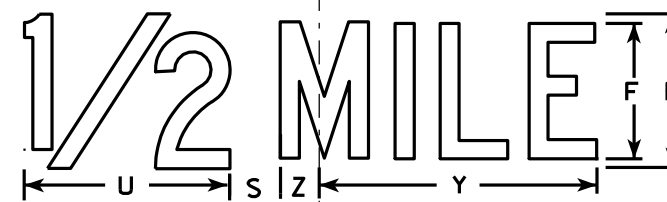
W20-3D



W20-3C



W20-3B



W20-3G



W20-3F

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Lines 1 and 2 are Series D.
Line 3 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5	3 3/8	3 1/2	1 1/8	4	8 3/8	8 7/8	12 1/2	11	9	6	10 1/8	2 1/2	1 7/8	5 5/8	8	1 3/8	4 1/2	3 1/2	10 3/4	1 3/4	9.0
2S	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
2M	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
3	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
4	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0
5	48		2 1/4	3/4	1	7	4 1/2	4 3/4	1 1/2	5 1/4	11 3/4	12 1/2	17 1/4	14 5/8	12	8	13 1/2	3 3/8	2 5/8	7 1/2	10 5/8	1 7/8	6	4 5/8	14 3/8	2 3/8	16.0

STANDARD SIGN
W20-3A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-3.7

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

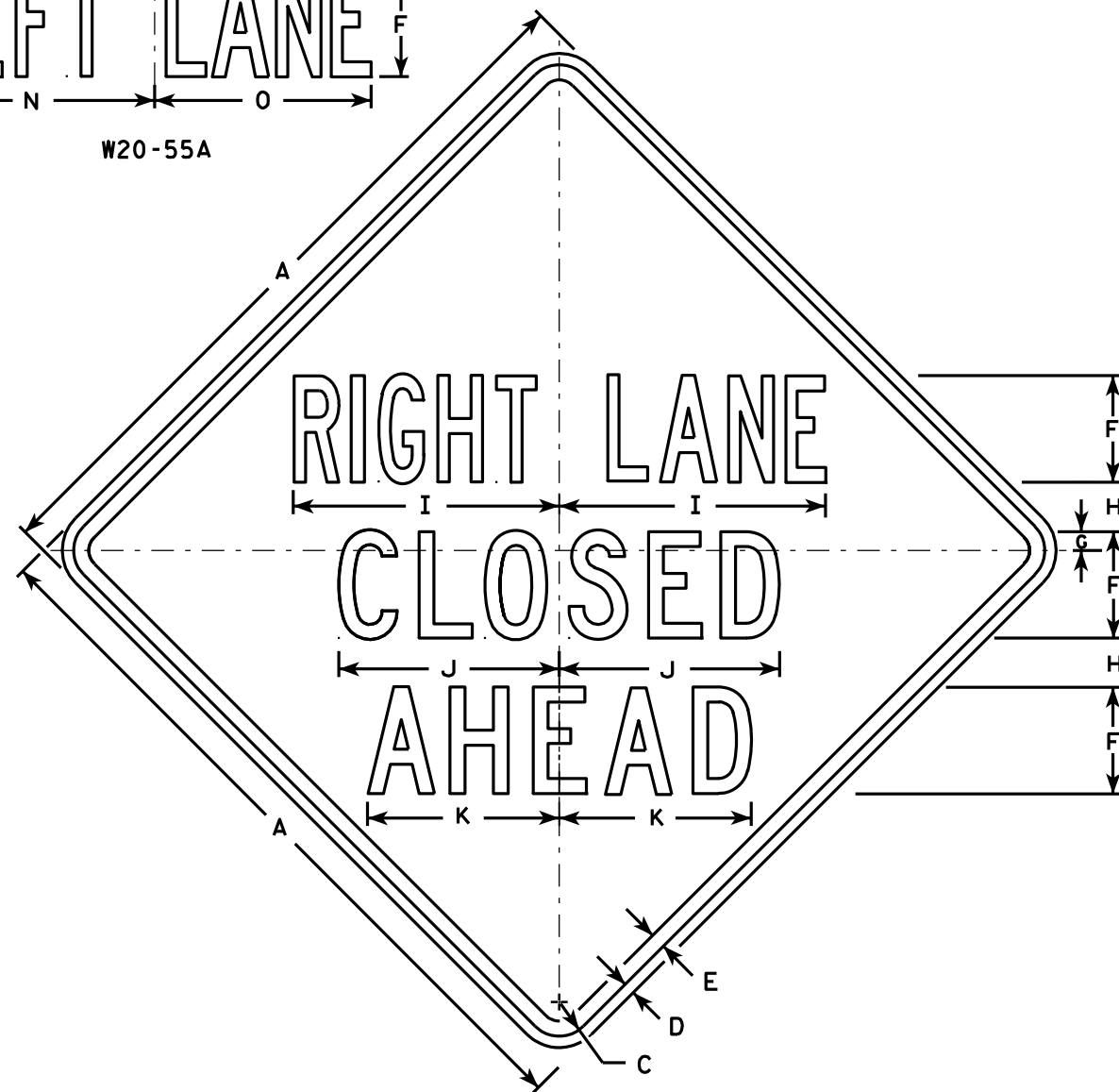
E

CENTER LANE

W20-56A

LEFT LANE

W20-55A



W20-5A

500 FT

W20-5D

1000 FT

W20-5C

1500 FT

W20-5B

1/2 MILE

W20-5G

1 MILE

W20-5F

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - See Note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. "----- LANE" is Series B.
All other copy is Series C.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	6	1 5/8	5/8	3/4	5	7/8	2 1/2	13 1/8	10 3/4	9 1/2	14 1/4	13 5/8	12	12	1 3/8	1 1/8	4 1/2	3 1/2	9	1 7/8	5 5/8	10 1/8	2 1/2	1 3/4	8	9.0
2S	48	8	2 1/4	3/4	1	7	1 1/4	3 1/4	17 1/2	14 3/8	12 5/8	19	18 3/8	16	14 1/4	1 7/8	1 1/2	6	4 5/8	12	2 5/8	7 1/2	13 1/2	3 3/8	2 3/8	10 5/8	16.0
2M	48	8	2 1/4	3/4	1	7	1 1/4	3 1/4	17 1/2	14 3/8	12 5/8	19	18 3/8	16	14 1/4	1 7/8	1 1/2	6	4 5/8	12	2 5/8	7 1/2	13 1/2	3 3/8	2 3/8	10 5/8	16.0
3	48	8	2 1/4	3/4	1	7	1 1/4	3 1/4	17 1/2	14 3/8	12 5/8	19	18 3/8	16	14 1/4	1 7/8	1 1/2	6	4 5/8	12	2 5/8	7 1/2	13 1/2	3 3/8	2 3/8	10 5/8	16.0
4	48	8	2 1/4	3/4	1	7	1 1/4	3 1/4	17 1/2	14 3/8	12 5/8	19	18 3/8	16	14 1/4	1 7/8	1 1/2	6	4 5/8	12	2 5/8	7 1/2	13 1/2	3 3/8	2 3/8	10 5/8	16.0
5	48	8	2 1/4	3/4	1	7	1 1/4	3 1/4	17 1/2	14 3/8	12 5/8	19	18 3/8	16	14 1/4	1 7/8	1 1/2	6	4 5/8	12	2 5/8	7 1/2	13 1/2	3 3/8	2 3/8	10 5/8	16.0

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

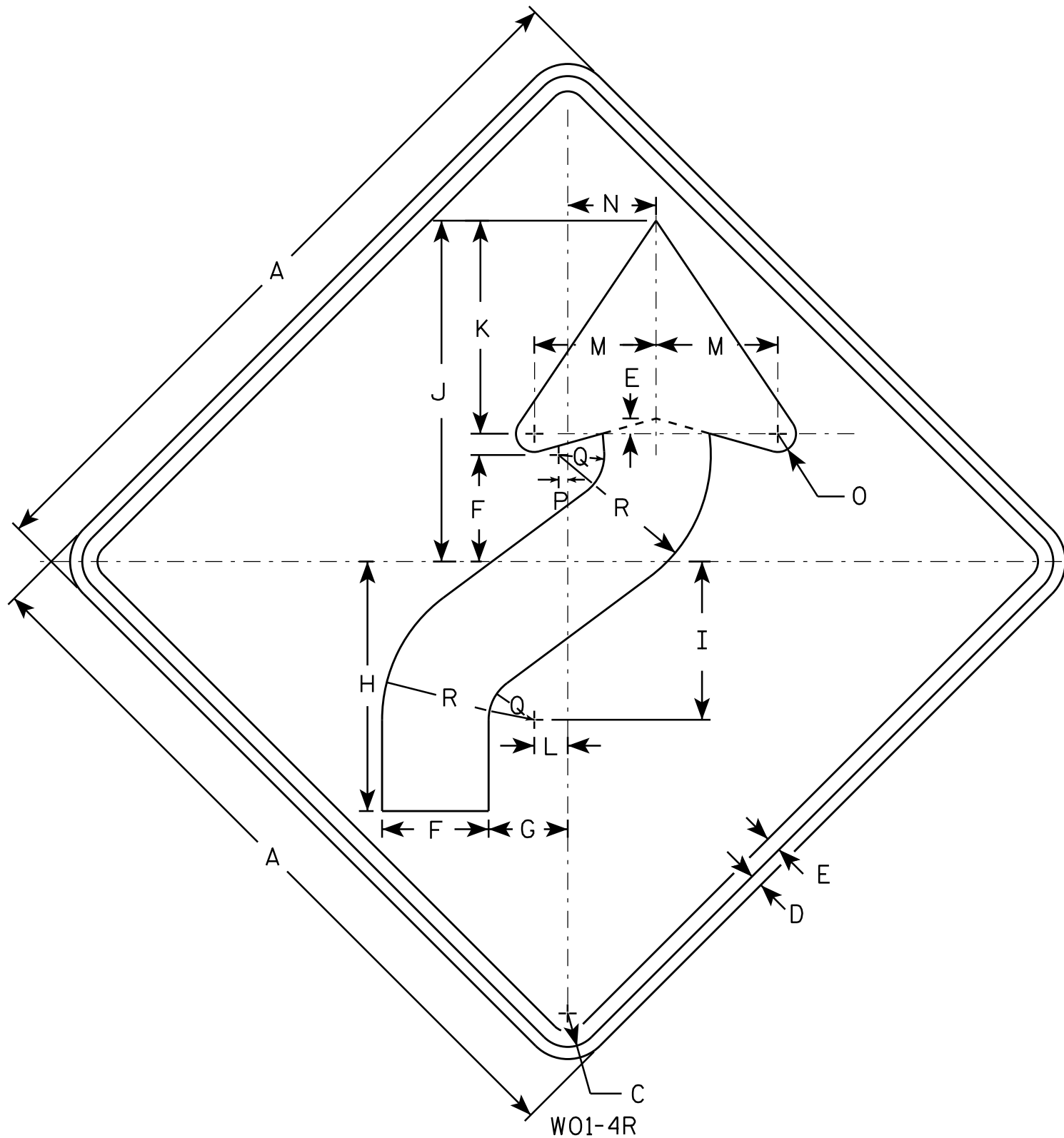
E

STANDARD SIGN
W20-5A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-5.11



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W01-4L is the same as W01-4R except the arrow is reversed along the vertical centerline.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
2S	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
2M	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
3	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
4	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
5	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0

STANDARD SIGN W01-4

WISCONSIN DEPT OF TRANSPORTATION

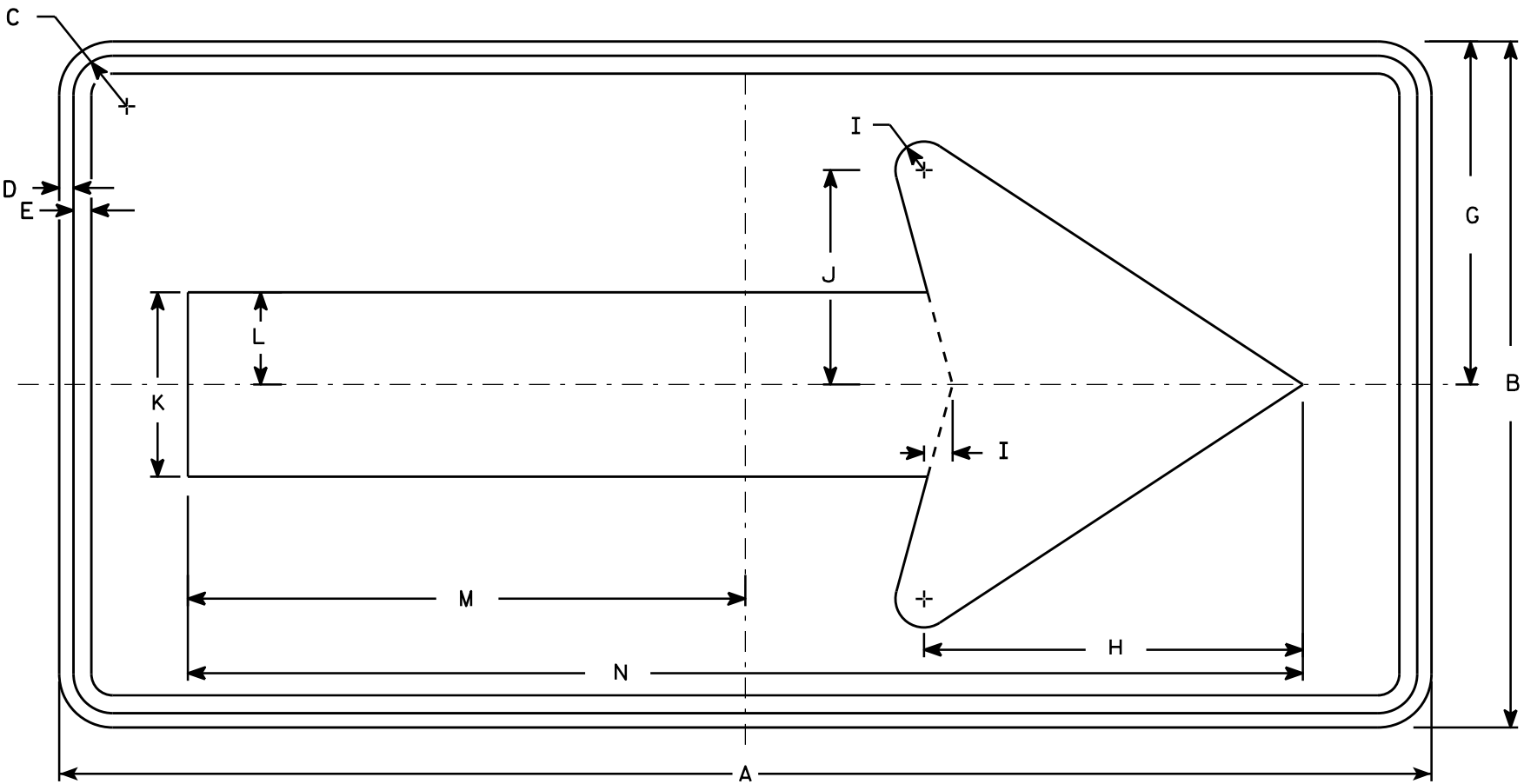
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/18/13 PLATE NO. W01-4.1

PROJECT NO: HWY: COUNTY: SHEET NO: E

NOTES

1. Sign is Type II - Type F Reflective - reference
WIS DOT Standard Specification for HIGHWAY
and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base
material is plywood but borders shall be rounded
as shown. When base material is metal, the
corners and borders shall be rounded.



W01-6

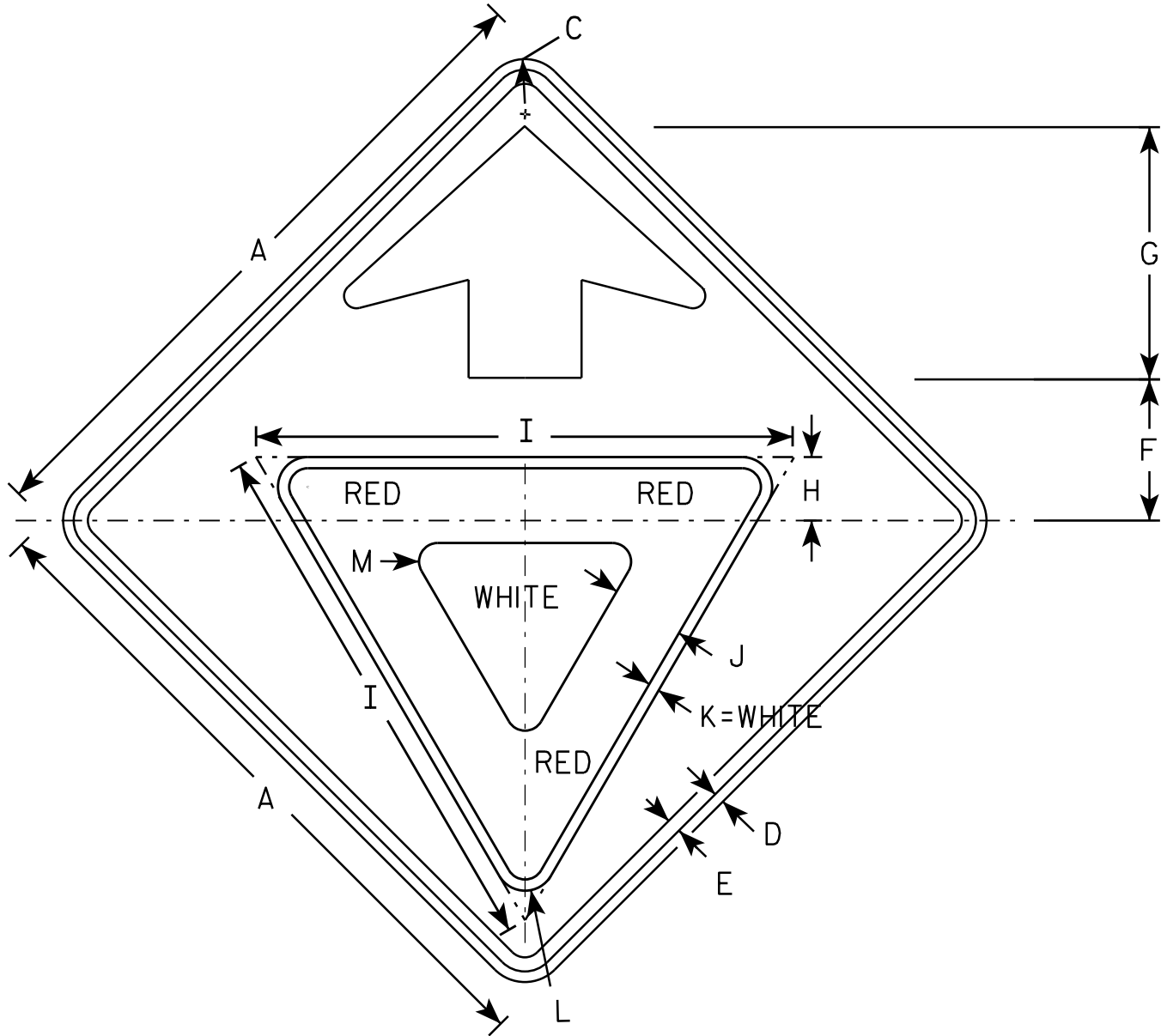
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	24	1 3/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
2M	48	24	1 3/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
3	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
4	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
5	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5

STANDARD SIGN
W01-6

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

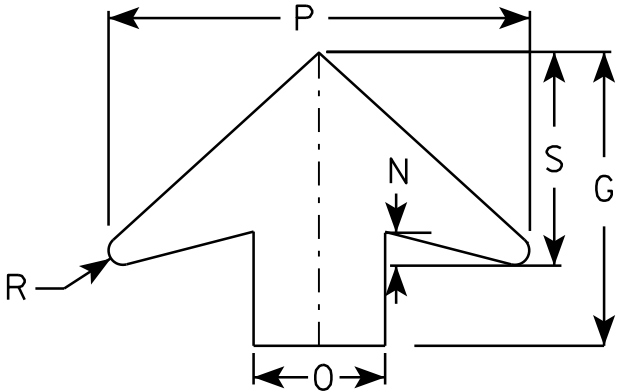
DATE 11/18/13 PLATE NO. W01-6.1



W03-2

NOTES

- 1. All Signs Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - ORANGE
 - Arrow & Border - BLACK
 - Yield Symbol - WHITE BORDER ON RED BACKGROUND



ARROW DETAIL

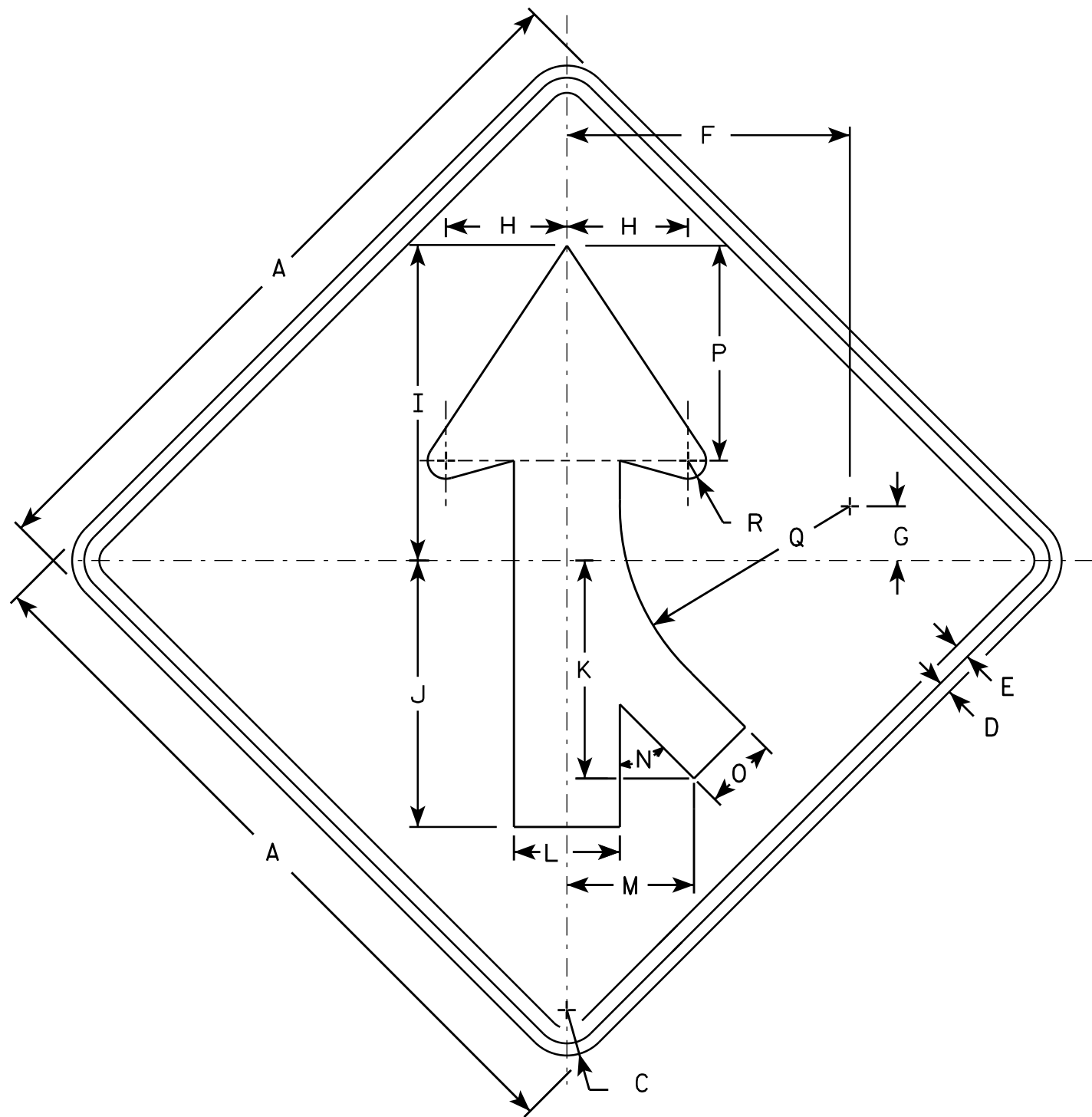
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	7 1/2	13 1/2	3 3/8	28	3 3/4	5/8	1 1/2	1	1 5/8	6	19 1/4		5/8	9 3/4								9.0
2S	48		2 1/4	3/4	1	10	17 7/8	4 1/2	38	5	3/4	2 1/8	1 3/8	2	8	25 5/8		7/8	13								16.0
2M	48		2 1/4	3/4	1	10	17 7/8	4 1/2	38	5	3/4	2 1/8	1 3/8	2	8	25 5/8		7/8	13								16.0
3	48		2 1/4	3/4	1	10	17 7/8	4 1/2	38	5	3/4	2 1/8	1 3/8	2	8	25 5/8		7/8	13								16.0
4	48		2 1/4	3/4	1	10	17 7/8	4 1/2	38	5	3/4	2 1/8	1 3/8	2	8	25 5/8		7/8	13								16.0
5	48		2 1/4	3/4	1	10	17 7/8	4 1/2	38	5	3/4	2 1/8	1 3/8	2	8	25 5/8		7/8	13								16.0

STANDARD SIGN
W03-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 11/20/13 PLATE NO. W03-2.1



W04-1R

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Orange
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. W4-1L is the same as W4-1R except the arrow is reversed along the vertical centerline.

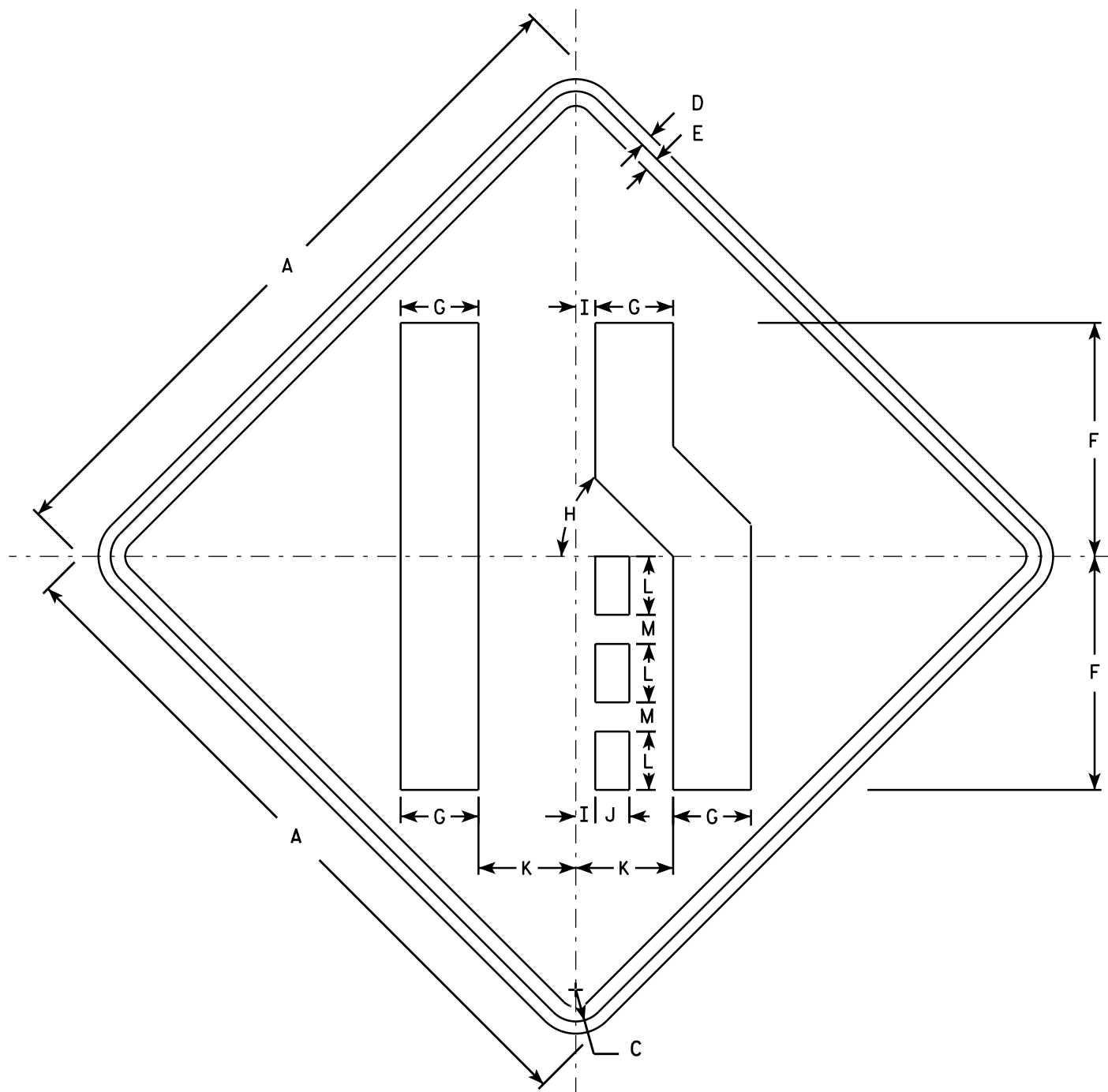
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	14	2 3/4	6	15 3/4	13 1/4	10 1/4	5 1/4	6 3/8	45°	3 5/8	10 5/8	11 3/8	7/8									9.0
2S	48		2 1/4	3/4	1	18 3/4	3 5/8	8	20 1/2	17 1/2	14 3/8	7	8 3/8	45°	4 3/4	14 1/4	15 1/4	1 1/4									16.0
2M	48		2 1/4	3/4	1	18 3/4	3 5/8	8	20 1/2	17 1/2	14 3/8	7	8 3/8	45°	4 3/4	14 1/4	15 1/4	1 1/4									16.0
3	48		2 1/4	3/4	1	18 3/4	3 5/8	8	20 1/2	17 1/2	14 3/8	7	8 3/8	45°	4 3/4	14 1/4	15 1/4	1 1/4									16.0
4	48		2 1/4	3/4	1	18 3/4	3 5/8	8	20 1/2	17 1/2	14 3/8	7	8 3/8	45°	4 3/4	14 1/4	15 1/4	1 1/4									16.0
5	48		2 1/4	3/4	1	18 3/4	3 5/8	8	20 1/2	17 1/2	14 3/8	7	8 3/8	45°	4 3/4	14 1/4	15 1/4	1 1/4									16.0

STANDARD SIGN
W04-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 11/20/13 PLATE NO. W04-1.1



W04-2R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W04-2L is the same as W04-2R except the symbol is reversed along the vertical centerline.

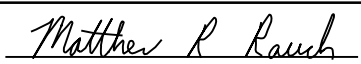
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	12	4	45°	1	1 3/4	5	3	1 1/2														9.0
2S	48		2 1/4	3/4	1	16	5 3/8	45°	1 1/4	2 3/8	6 3/4	4	2														16.0
2M	48		2 1/4	3/4	1	16	5 3/8	45°	1 1/4	2 3/8	6 3/4	4	2														16.0
3	48		2 1/4	3/4	1	16	5 3/8	45°	1 1/4	2 3/8	6 3/4	4	2														16.0
4	48		2 1/4	3/4	1	16	5 3/8	45°	1 1/4	2 3/8	6 3/4	4	2														16.0
5	48		2 1/4	3/4	1	16	5 3/8	45°	1 1/4	2 3/8	6 3/4	4	2														16.0

STANDARD SIGN

W04-2

WISCONSIN DEPT OF TRANSPORTATION

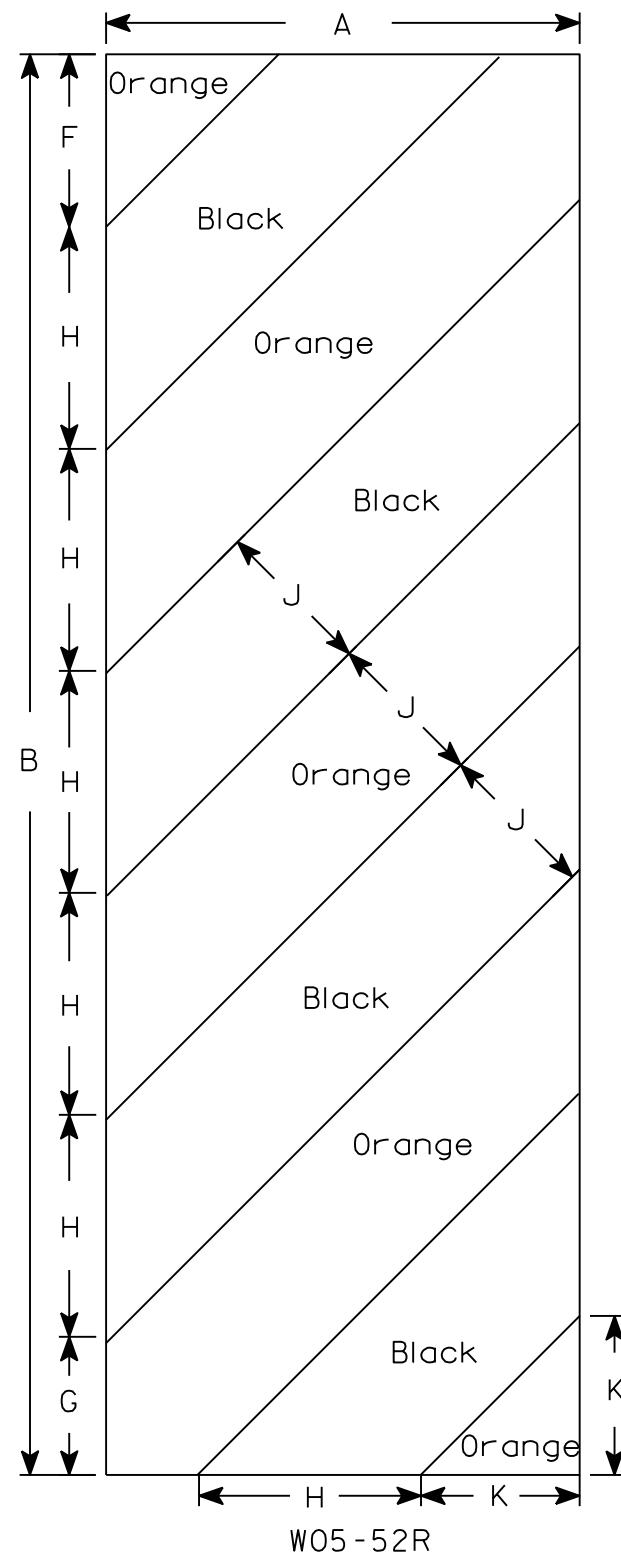
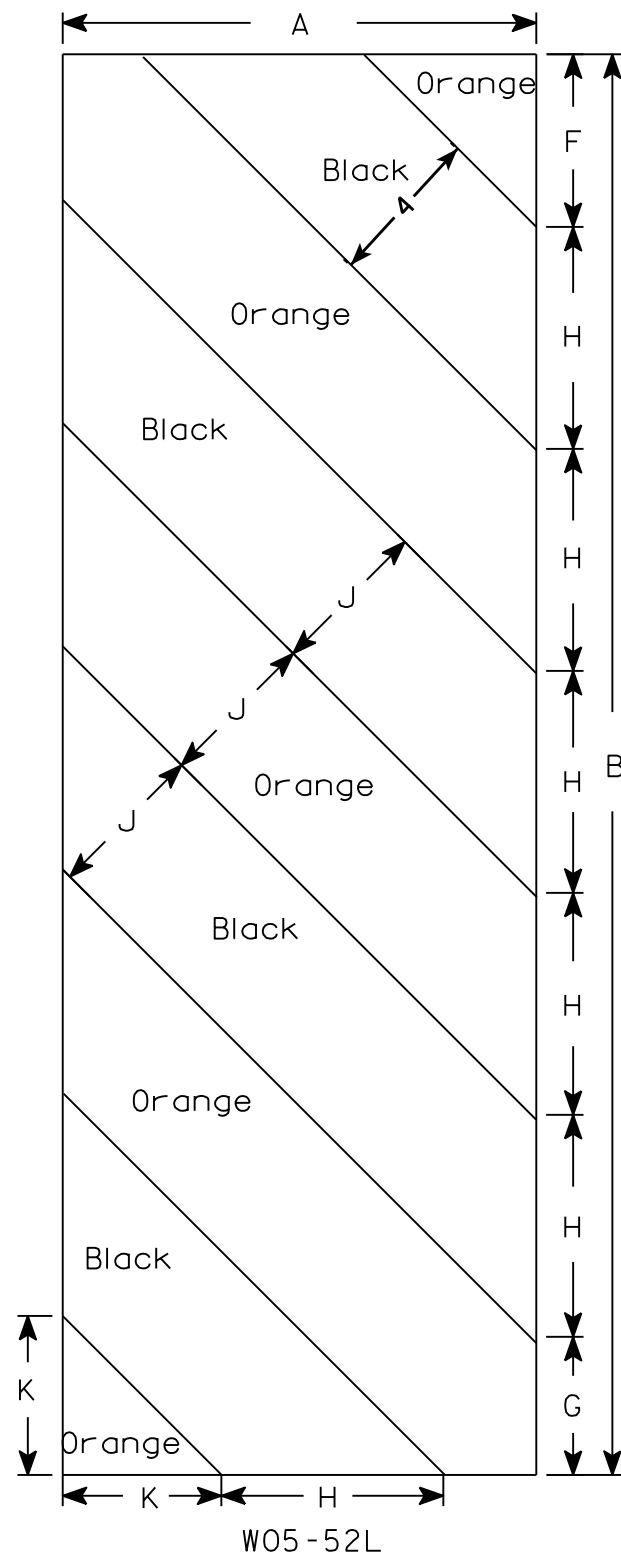
APPROVED



For State Traffic Engineer

DATE 11/20/13

PLATE NO. W04-2.1



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Orange
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

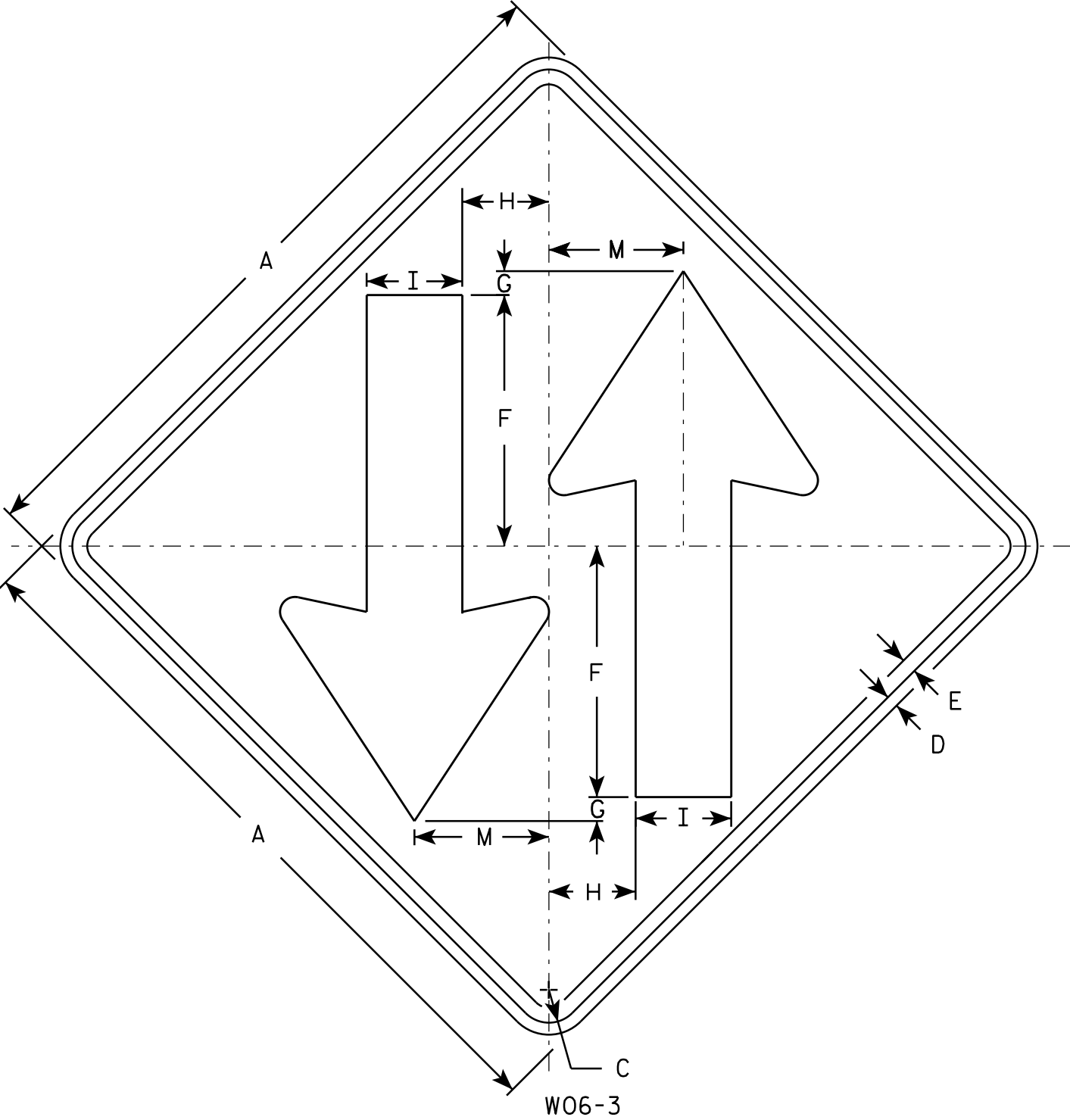
STANDARD SIGN
W05-52L & W05-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
For State Traffic Engineer

DATE 11/20/13 PLATE NO. W05-52.1

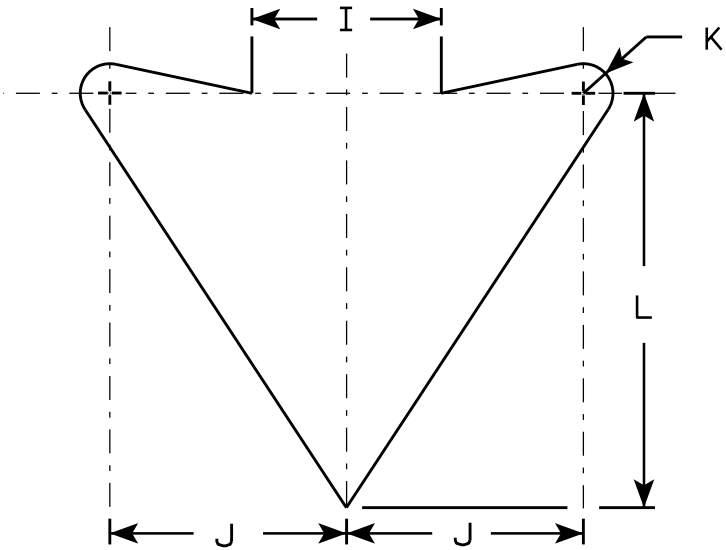
PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E
-------------	------	---------	--	-----------	----------



W06-3

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Orange
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	12	1	4 1/4	5	6	3/4	10 1/2	6 3/4														9.0
2S	48		2 1/4	3/4	1	15 1/2	1	6	6	8	1	14	9														16.0
2M	48		2 1/4	3/4	1	15 1/2	1	6	6	8	1	14	9														16.0
3	48		2 1/4	3/4	1	15 1/2	1	6	6	8	1	14	9														16.0
4	48		2 1/4	3/4	1	15 1/2	1	6	6	8	1	14	9														16.0
5	48		2 1/4	3/4	1	15 1/2	1	6	6	8	1	14	9														16.0

STANDARD SIGN
W06 - 3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 11/20/13 PLATE NO. W06-3.1

LIST OF DRAWINGS

1. GENERAL PLAN
2. TYPICAL SECTION
3. QUANTITIES & GENERAL NOTES
4. SUBSURFACE EXPLORATION
5. SOUTH ABUTMENT
6. SOUTH ABUTMENT WINGWALLS
7. ABUTMENT DETAILS
8. NORTH ABUTMENT
9. NORTH ABUTMENT WINGWALLS
10. PIER
11. PIER DETAILS
12. BEARING DETAILS
13. FRAMING PLAN
14. GIRDER DETAILS
15. GIRDER DEFLECTIONS AND DECK ELEVATIONS
16. SUPERSTRUCTURE PLAN
17. SUPERSTRUCTURE CROSS SECTION & LIGHT STANDARD
18. SUPERSTRUCTURE SIDEWALK AND MEDIAN DETAILS
19. STRUCTURAL APPROACH SLAB
20. STRUCTURAL APPROACH SLAB DETAILS
21. CONDUIT DETAILS
22. VERTICAL FACE PARAPET 'A'
23. TUBULAR STEEL RAILING SCREENING

DESIGN DATA

LIVE LOAD:
 DESIGN LOADING: HL-93
 INVENTORY RATING FACTOR: RF=1.13
 OPERATING RATING FACTOR: RF=1.47
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS

MATERIAL PROPERTIES:

CONCRETE MASONRY
 SUPERSTRUCTURE AND STRUCTURAL
 APPROACH SLAB.....f'c = 4,000 psi
 ALL OTHER.....f'c = 3,500 psi

BAR STEEL REINFORCEMENT
 HIGH STRENGTH, GRADE 60fy = 60,000 psi

STRUCTURAL STEEL
 ASTM A709 GRADE 50fy = 50,000 psi

STRUCTURE IS DESIGNED FOR A FUTURE WEARING
 SURFACE OF 20 PSF.

ALLOWABLE SOIL BEARING PRESSURE FOR
 STRUCTURAL APPROACH SLAB:2,000 PSF

FOUNDATION DATA

SOUTH ABUTMENT TO BE SUPPORTED ON 10 3/4" X 0.365-INCH
 CAST-IN-PLACE CONCRETE PILING DRIVEN TO A REQUIRED DRIVING
 RESISTANCE OF 150 TONS **PER PILE AS DETERMINED BY THE
 MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 55' LONG AT THE
 SOUTH ABUTMENT.

NORTH ABUTMENT TO BE SUPPORTED ON 10 3/4" X 0.365-INCH
 CAST-IN-PLACE CONCRETE PILING DRIVEN TO A REQUIRED DRIVING
 RESISTANCE OF 150 TONS **PER PILE AS DETERMINED BY THE
 MODIFIED GATES DYNAMIC FORMULA. ESTIMATED 55' LONG AT THE
 NORTH ABUTMENT.

PIER TO BE SUPPORTED ON 10 3/4" X 0.365-INCH CAST-IN-PLACE
 CONCRETE PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE
 OF 150 TONS **PER PILE AS DETERMINED BY THE MODIFIED
 GATES DYNAMIC FORMULA. ESTIMATED 50' LONG AT PIER.

** THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION
 USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE
 MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED
 GATES TO DETERMINE DRIVEN PILE CAPACITY.

TRAFFIC DATA

STH 181

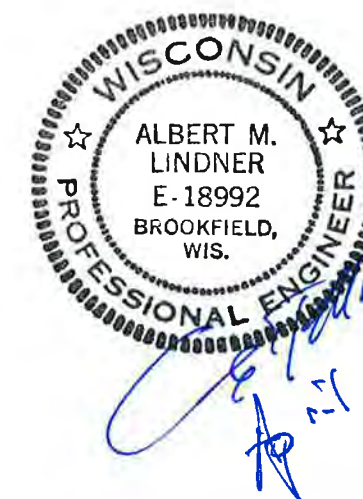
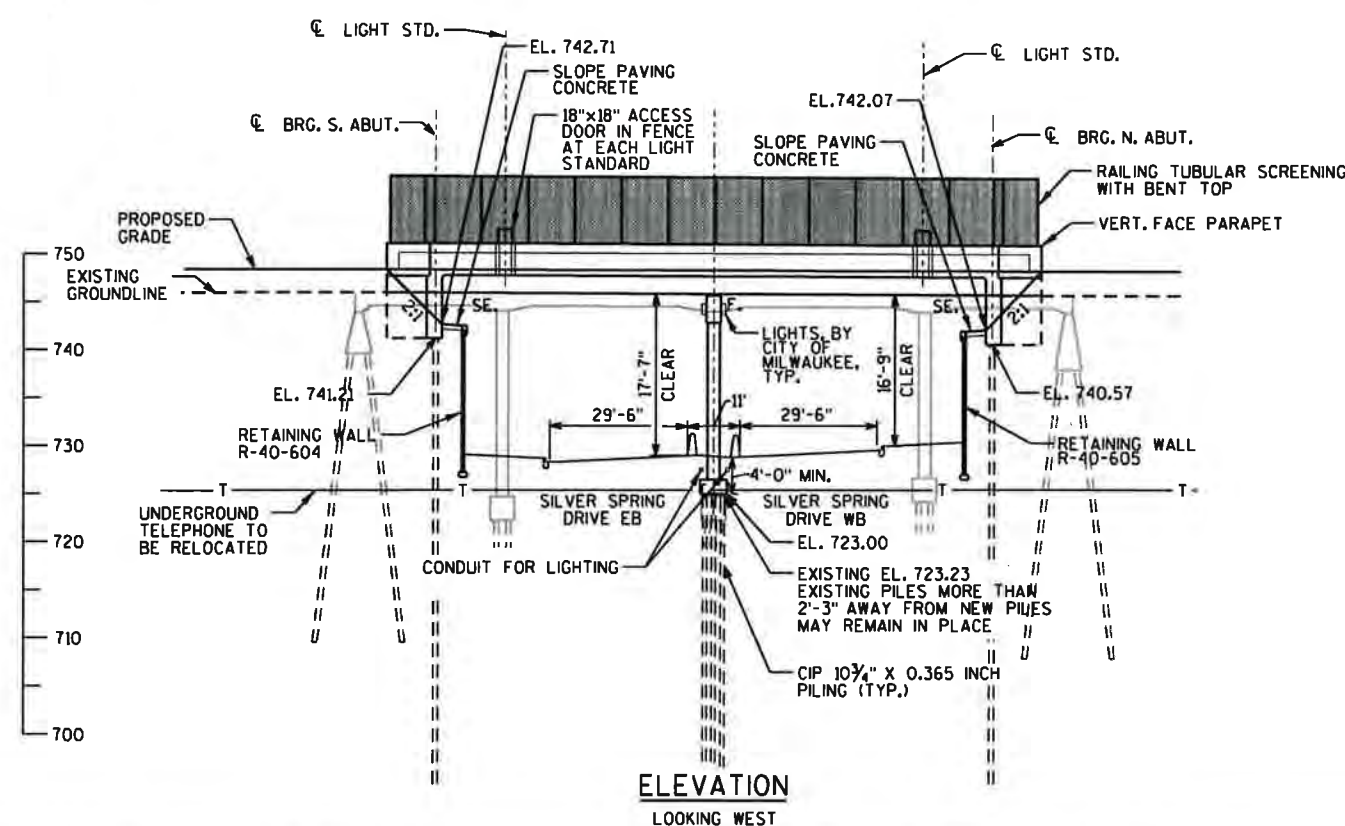
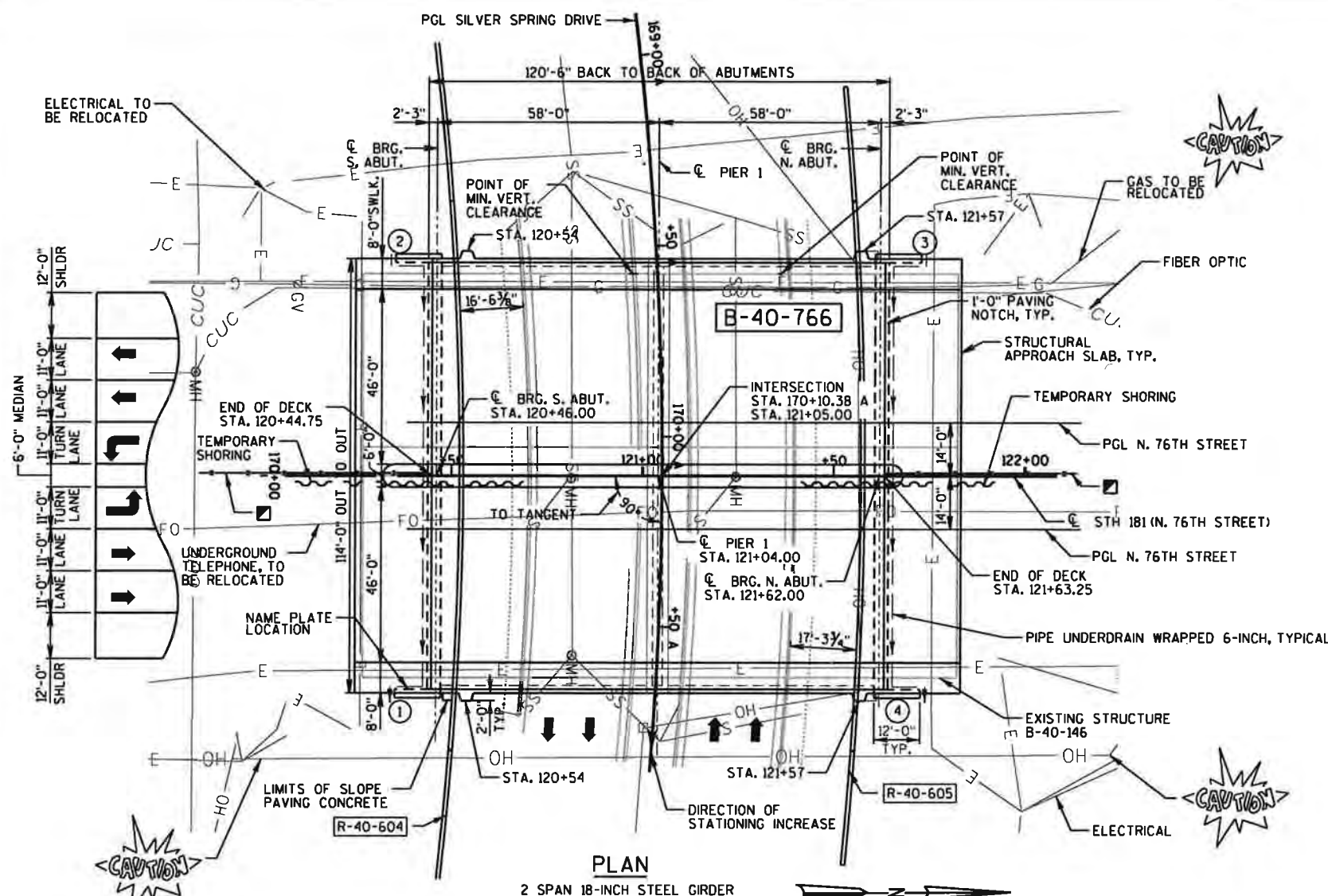
ADT = 39,100 (2038)
 RDS = 40 M.P.H.

CTH E (SILVER SPRING DRIVE)

ADT = 25,000 (2038)
 RDS = 45 M.P.H.

LEGEND

- INDICATES WING WALL NUMBER
- ← INDICATES LANE LOCATION AND DIRECTION OF TRAVEL
- TEMPORARY WALL WIRE FACED MECHANICALLY STABILIZED EARTH, INCLUDED IN STRUCTURES R-40-604 AND R-40-605

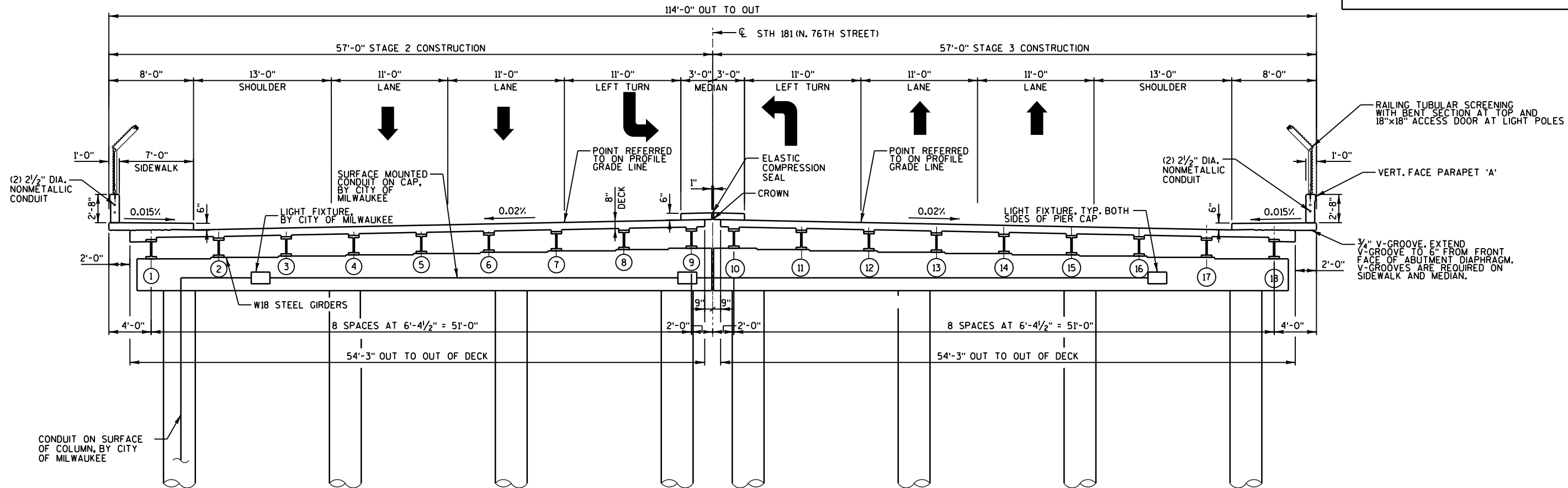


STRUCTURE DESIGN CONTACTS

BUREAU OF STRUCTURES:
 WILLIAM DREHER P.E. (608) 266-8489
 CONSULTANT:
 AL LINDNER P.E. (414) 259-1500

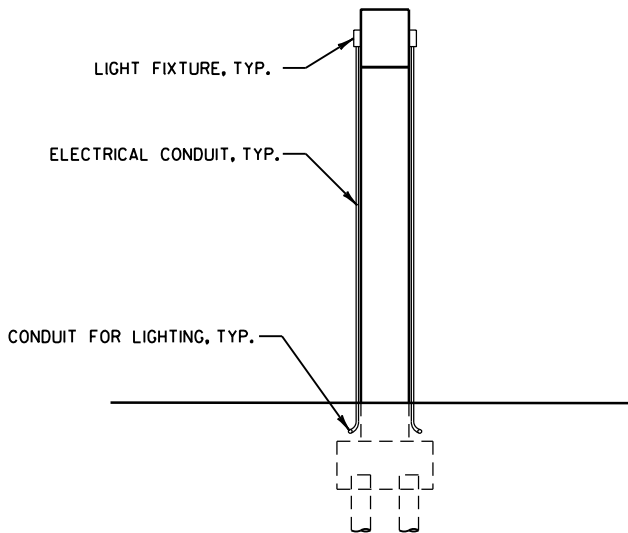
GENERAL PLAN

SHEET 1 OF 23



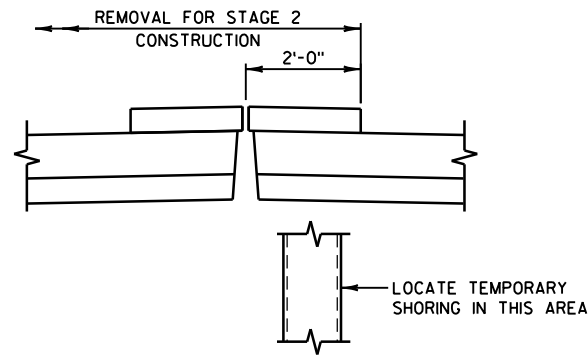
TYPICAL SECTION THRU B-40-766

LOOKING NORTH



ELEVATION OF PIER

LOOKING EAST
LIGHT FIXTURES, ELECTRICAL CONDUIT BY OTHERS



CROSS SECTION THRU ROADWAY

LOOKING NORTH

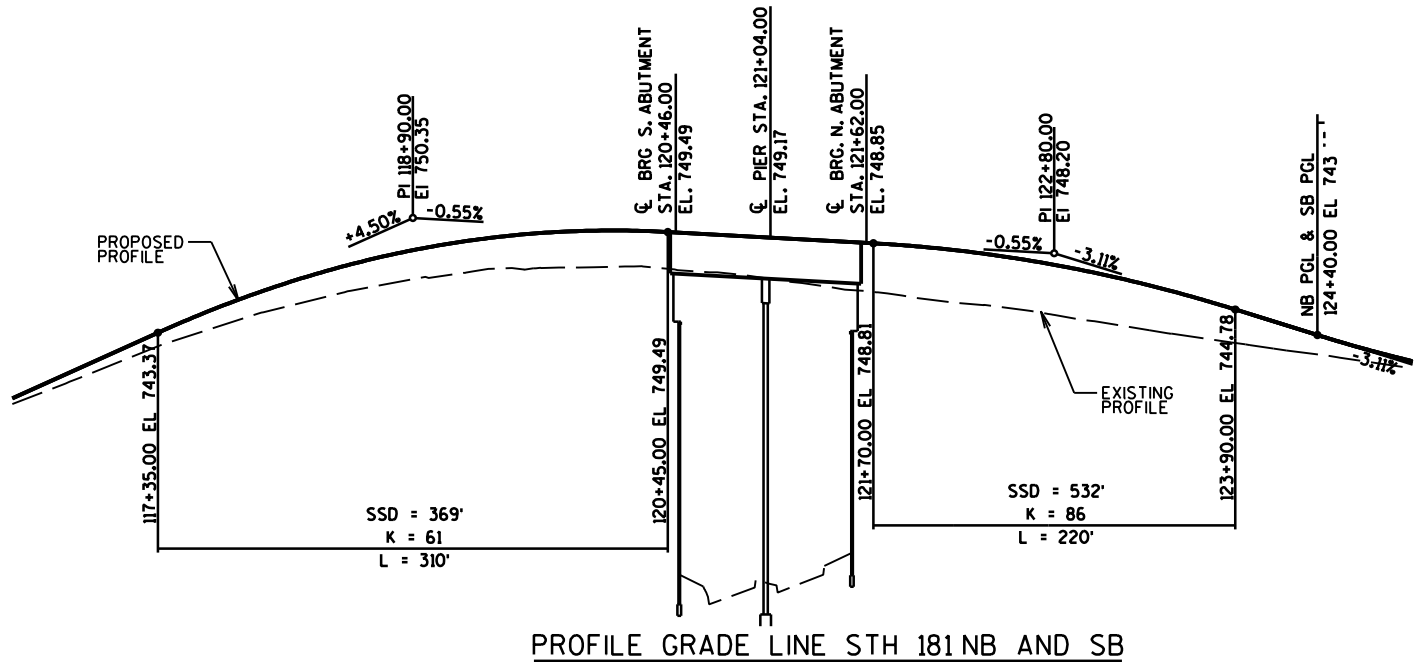
BENCH MARKS

NO.	NORTHING	EASTING	DESCRIPTION	ELEV.
SEC 137	329100.426	580215.609	SECTION CORNER, STH 181 AT W. SILVER SPRING DR.	747.52

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
TYPICAL SECTION			SHEET 2 OF 23

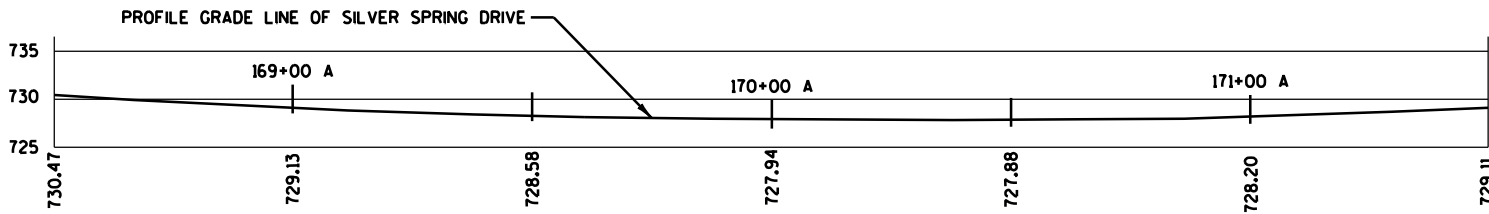
TOTAL ESTIMATED QUANTITIES

ITEM NO.	BID ITEMS	UNIT	S. STR. APPR. SLAB	S. ABUT	N. STR. APPR. SLAB	N. ABUT	PIER	SUPER	TOTAL
203.0200	REMOVING OLD STRUCTURE STATION 121+05.00	LS	-	-	-	-	-	-	1
203.0225.S	DEBRIS CONTAINMENT STRUCTURE B-40-766	LS	-	-	-	-	-	-	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-40-766	LS	-	-	-	-	-	-	1
210.0100	BACKFILL STRUCTURE	CY	-	220	-	220	-	-	440
305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	-	368	-	368	-	-	736
502.0100	CONCRETE MASONRY BRIDGES	CY	156	100	156	100	121	472	1,105
502.2000	COMPRESSION JOINT SEALER PREFORMED ELASTOMERIC 2 1/4 INCH	LF	21	-	21	-	-	119	161
502.3200	PROTECTIVE SURFACE TREATMENT	SY	253	-	253	-	-	1,560	2,066
502.3210	PIGMENTED SURFACE SEALER	SY	16	-	16	-	-	94	126
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	-	7,220	-	7,220	3,150	-	17,590
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	25,570	1,550	25,390	1,550	16,070	102,160	172,290
505.0800.S	BAR STEEL REINFORCEMENT HS STAINLESS STRUCTURES	LB	1,970	-	1,970	-	-	-	3,940
506.0605	STRUCTURAL STEEL HS	LB	-	-	-	-	-	332,140	332,140
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	-	18	-	18	-	-	36
506.3015	WELDED STUD SHEAR CONNECTORS 7/8X6-INCH	EACH	-	-	-	-	-	8,448	8,448
506.4000	STEEL DIAPHRAGMS B-40-766	EACH	-	-	-	-	-	80	80
506.5000	BEARING ASSEMBLIES FIXED B-40-766	EACH	-	-	-	-	-	18	18
511.1200	TEMPORARY SHORING B-40-766	SF	-	526	-	472	-	-	998
513.4091	RAILING TUBULAR SCREENING B-40-766	LF	40	-	40	-	-	237	317
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	-	24	-	24	-	-	48
517.0600	PAINTING EPOXY SYSTEM B-40-766	LS	-	-	-	-	-	-	1
550.2106	PIILING CIP CONCRETE 10 3/4 X 0.365-INCH	LF	-	1,100	-	1,100	3,200	-	5,400
604.0400	SLOPE PAVING CONCRETE	SY	-	337	-	337	-	-	674
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	-	146	-	146	-	-	292
652.0230	CONDUIT RIGID NONMETALLIC SCHEDULE 40 2 1/2-INCH	LF	-	12	-	12	-	613	637
653.0222	JUNCTION BOXES 18X12X6-INCH	EACH	-	-	-	-	-	4	4
657.6005.S	ANCHOR ASSEMBLIES LIGHT POLES ON STRUCTURES	EACH	-	-	-	-	-	4	4
SPV.0090.03	REMOVING EXISTING TIMBER PILING	LF	-	-	-	-	840	-	840
SPV.0105.13	METALIZING B-40-766	LS	-	-	-	-	-	-	1
	NON-BID ITEMS								
	PREFORMED JOINT FILLER	SIZE		-		-	-	-	3/4"



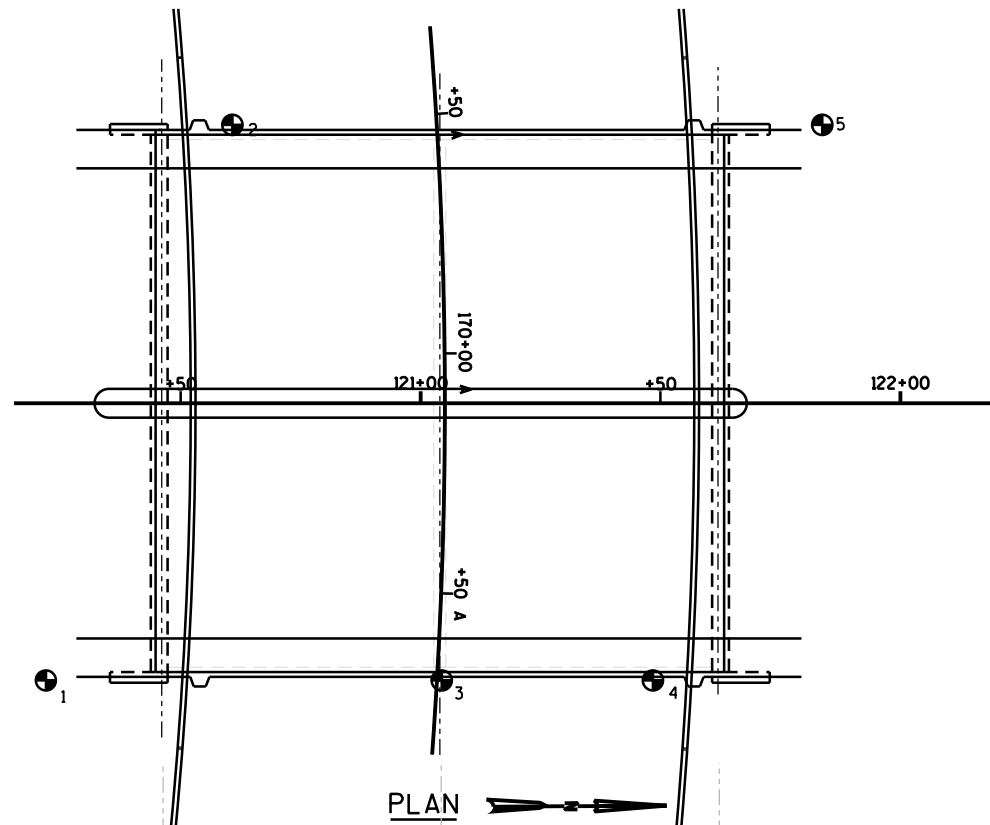
GENERAL NOTES

- DRAWINGS SHALL NOT BE SCALED.
- ALL STATIONS AND ELEVATIONS ARE IN FEET.
- BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.
- THE FIRST DIGIT OR THE FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.
- BEVEL ALL EXPOSED EDGES OF CONCRETE 3/4" UNLESS OTHERWISE NOTED.
- THE EXISTING GROUND LINE SHALL BE USED AS THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES.
- THE EXISTING BRIDGE B-40-146 IS A 4 SPAN 156' LONG BY 110' WIDE, HAUNCHED CONCRETE SLAB BRIDGE SUPPORTED ON TIMBER PILE FOUNDATION. THE STRUCTURE IS TO BE REMOVED TO A DEPTH OF 2 FEET BELOW THE BOTTOM OF THE NEW PILE CAPS AND 2 FEET BELOW ABUTMENTS. PILES WITHIN 2'-3" OF THE NEW PILES ARE TO BE REMOVED.
- IT IS ANTICIPATED 28 PILES WILL NEED TO BE REMOVED TO CONSTRUCT THE NEW PIER: 4 PILES AT COLUMN 1, 3 PILES AT COLUMN 2, 3 PILES AT COLUMN 3, 4 PILES AT COLUMN 4, 4 PILES AT COLUMN 5, 3 PILES AT COLUMN 6, 3 PILES AT COLUMN 7, AND 4 PILES AT COLUMN 8.
- AT THE BACKFACE OF THE ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.
- TRAFFIC WILL BE MAINTAINED ON THE BRIDGE DURING CONSTRUCTION.
- PILE SPLICES SHALL BE MADE BY CERTIFIED WELDER.
- INFORMATION ON THESE DRAWINGS RELATED TO THE EXISTING BRIDGE IS BASED UPON AVAILABLE DRAWINGS FROM THE WISCONSIN DEPARTMENT OF TRANSPORTATION.
- AN AVERAGE HAUNCH DEPTH OF 2 1/2" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".
- ALL FIELD CONNECTIONS SHALL BE MADE WITH 3/4" DIAMETER FRICTION TYPE HIGH TENSILE STRENGTH BOLTS UNLESS SHOWN OR NOTED OTHERWISE.
- METALIZE 4 FEET AT EACH GIRDER END PRIOR TO PAINTING.
- STEEL GIRDERS SHALL BE PAINTED BLUE (FEDERAL COLOR NUMBER 25240).
- THE SLOPE OF FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH SLOPE PAVING CONCRETE TO THE EXTENT SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS.
- THE QUANTITY FOR BACKFILL STRUCTURE, BID ITEM 210.0100, IS CALCULATED BASED ON THE APPLICABLE FIGURES 12.6.1 AND 12.6.2 IN THE WISCONSIN DEPARTMENT OF TRANSPORTATION BRIDGE MANUAL.
- THE GIRDERS ARE ANALYZED ASSUMING A SINGLE DECK POUR SEQUENCE WITH NO COMPOSITE ACTION OCCURRING DURING POUR. A NET UNFACTORED UPLIFT FORCE OF 0.40 KIPS/GIRDER IS EXPECTED TO OCCUR AT THE UNLOADED ABUTMENT WHEN THE GREEN DECK CONCRETE IS PLACED ON ONE SPAN ONLY.



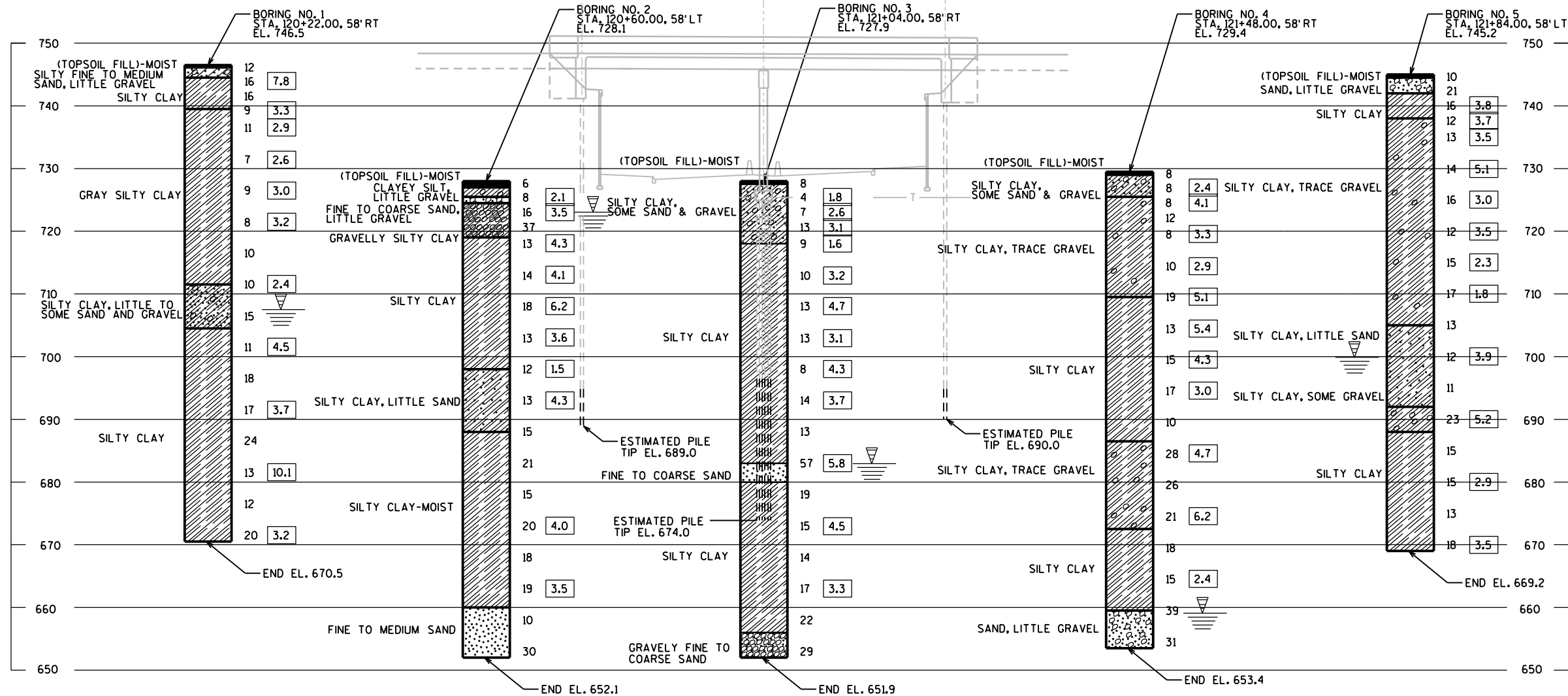
PROFILE GRADE LINE SILVER SPRING DR.
LOOKING NORTH

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
QUANTITIES & GENERAL NOTES			SHEET 3 OF 23



BORINGS PERFORMED BY:
GILES ENGINEERING ASSOCIATES INC.
N8 W22350 JOHNSON DRIVE, SUITE A1
WAUKESHA, WI 53186

BORING 1 TAKEN ON 11/17/2010
BORING 2 TAKEN ON 11/18/2010
BORING 3 TAKEN ON 11/18/2010
BORING 4 TAKEN ON 11/18/2010
BORING 5 TAKEN ON 11/19/2010



STATE PROJECT NUMBER

2140-13-70

ABBREVIATIONS

F — FINE M — MEDIUM C — COARSE
WS — WEATHERED SO — SOUND

MATERIAL SYMBOLS

TOPSOIL SILT SANDSTONE
SAND PEAT LIMESTONE
GRAVEL CLAY IGNEOUS ROCK

LEGEND OF PROBING

PROBING NO.
STA.
ELEVATION
95/6=95 BLOWS FOR 6"
PENETRATION
PROBING TAKEN WITH
A 350* WT.
FALLING 18" ON A 2"
O.D. POINT.
7 AVERAGE BLOWS PER FOOT
REFUSAL 95/6

LEGEND OF BORING

ELEV. BORING NO.
STA.
UNCONFINED STRENGTH 7.7
BLOWS PER FT. USING 140* WT. FALLING 30"
WASH SAMPLE
SHELBY TUBE — S.T.
GROUND WATER ELEVATION
NO GROUND WATER OBSERVED ABOVE THIS ELEVATION
SANDY GRAVEL
F. BOULDERS OR COBBLES
SAND
SILTY CLAY
SO
LIMESTONE

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140* HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

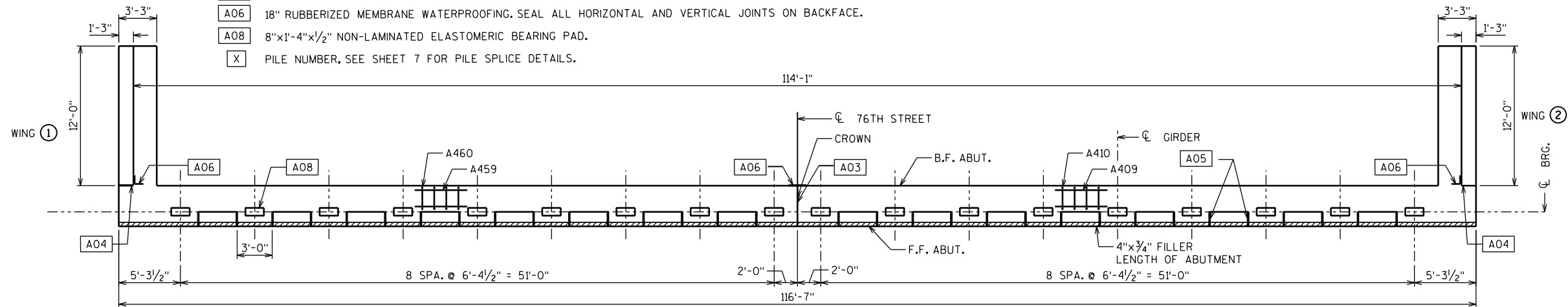
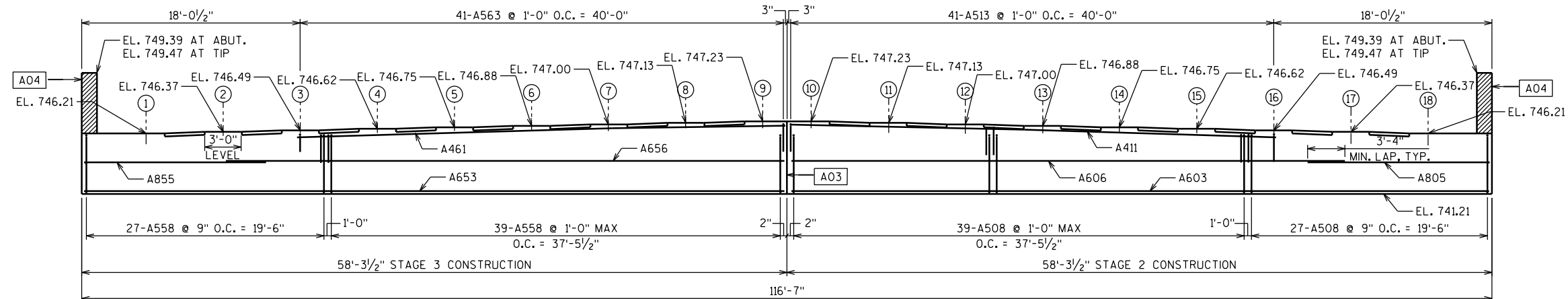
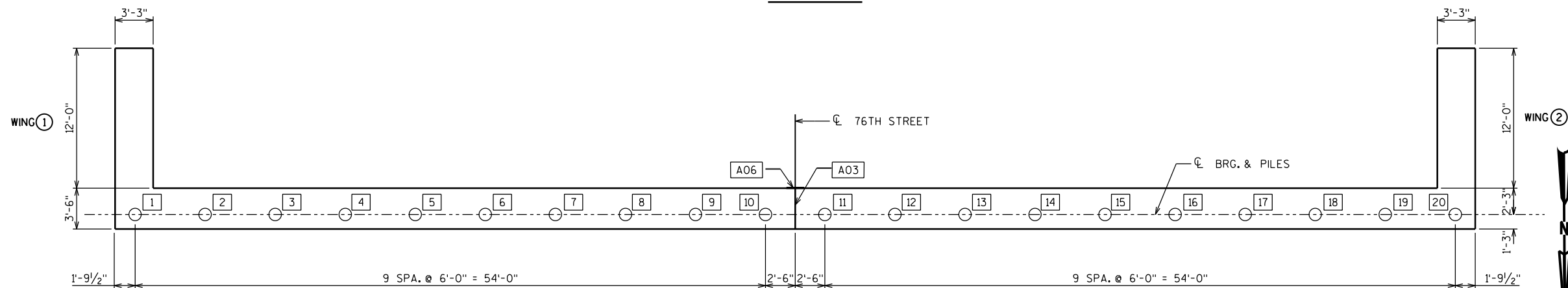
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CKD. AML	
SUBSURFACE EXPLORATION		SHEET 4 OF 23	

LEGEND

- A01 ABUTMENT TO BE SUPPORTED ON 10 $\frac{3}{4}$ ×0.365-INCH CAST-IN-PLACE CONCRETE PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 150 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE LENGTH = 55 FEET.
- ** THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.
- A02 PIPE UNDERDRAIN WRAPPED 6-INCH. LOCATE TO SUITABLE DRAINAGE. ATTACH RODENT SHIELDS AT ENDS OF PIPE UNDERDRAIN, SEE SHEET 7.
- A03 VERTICAL CONSTR. JOINT WITH 1" COMPRESSIBLE FILLER.
- A04 $\frac{1}{2}$ " FILLER TO EXTEND FROM BRIDGE SEAT TO TOP OF WING (INCLUDED IN WING LENGTH).
- A05 $\frac{3}{4}$ " CORK FILLER ON VERT. BEAM SEAT FACES, TYP.
- A06 18" RUBBERIZED MEMBRANE WATERPROOFING, SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- A08 8"×1'-4"× $\frac{1}{2}$ " NON-LAMINATED ELASTOMERIC BEARING PAD.
- X PILE NUMBER, SEE SHEET 7 FOR PILE SPLICE DETAILS.

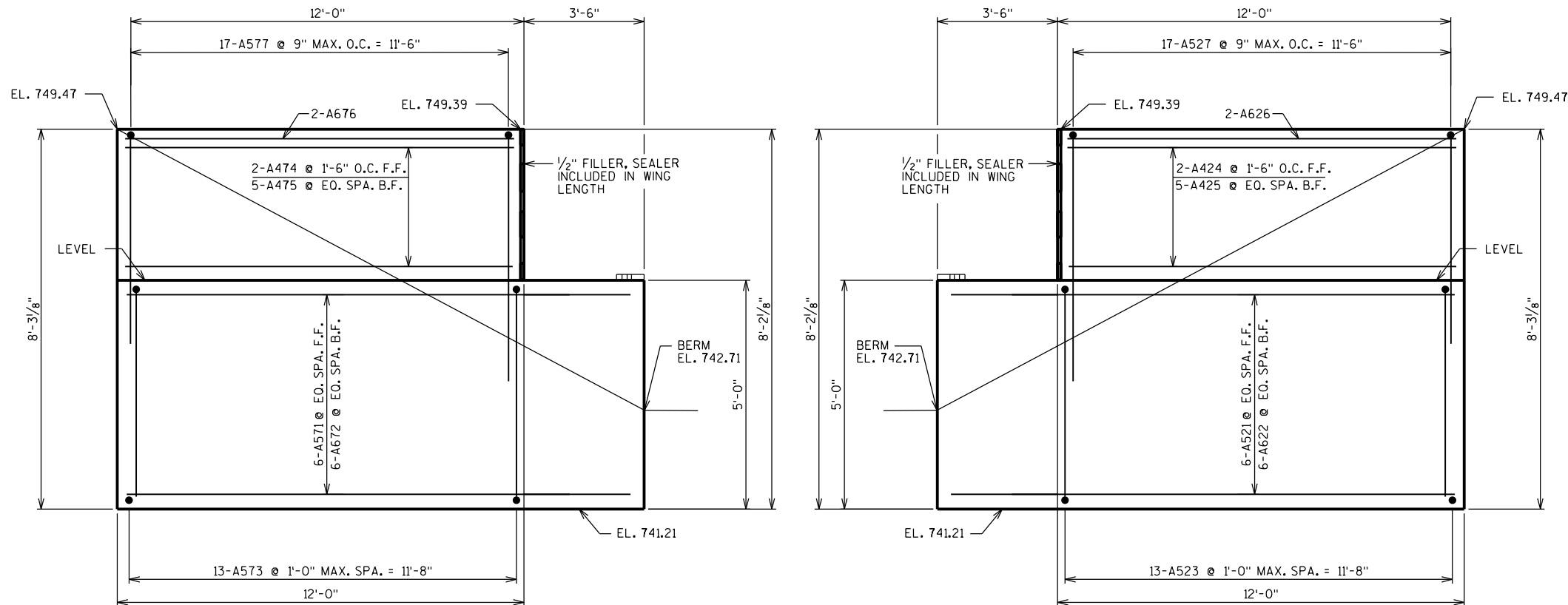
**PLAN****ELEVATION****PILE LAYOUT PLAN**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
SOUTH ABUTMENT		SHEET 5 OF 23	

SOUTH ABUTMENT - BILL OF BARS

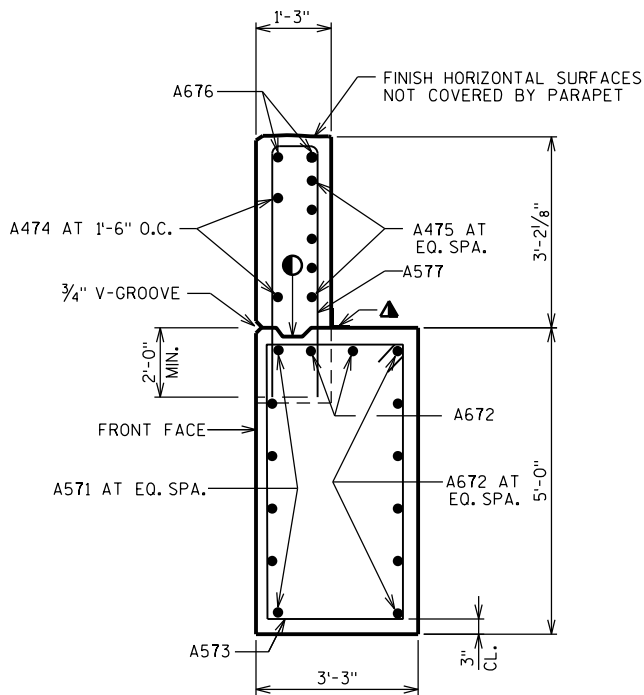
MARK	COATED	NO. REQ'D	LENGTH	BAR SERIES	BENT	LOCATION
A401		20	2'-3"			STAGE 2 - ABUT. PILES
A402		10	28'-0"		X	STAGE 2 - ABUT. PILES
A603		11	57'-11"			STAGE 2 - ABUT. BODY HORIZ. F.F., TOP, BOTTO
A805		7	16'-6"		X	STAGE 2 - ABUT. BODY HORIZ. B.F.
A606		7	46'-7"			STAGE 2 - ABUT. BODY HORIZ. B.F.
A508		66	15'-6"		X	STAGE 2 - ABUT. BODY STIRRUPS
A409		16	5'-8"			STAGE 2 - ABUT. BODY HORIZ.
A410		32	4'-5"		X	STAGE 2 - ABUT. BODY STIRRUPS
A411		4	40'-1"			STAGE 2 - ABUT. BODY HORIZ.
A513		41	7'-3"		X	STAGE 2 - ABUT. BODY STIRRUPS
A521	X	6	15'-2"			STAGE 2 - WING 2 HORIZ. F.F.
A622	X	8	15'-2"			STAGE 2 - WING 2 HORIZ. B.F., TOP
A523	X	13	15'-8"		X	STAGE 2 - WING 2 STIRRUPS
A424	X	2	11'-7"			STAGE 2 - WING 2 HORIZ. F.F.
A425	X	5	11'-7"			STAGE 2 - WING 2 HORIZ. B.F.
A626	X	2	11'-7"			STAGE 2 - WING 2 HORIZ. TOP
A527	X	17	11'-1"		X	STAGE 2 - WING 2 STIRRUPS
A451		20	2'-3"			STAGE 3 - ABUT. PILES
A452		10	28'-0"		X	STAGE 3 - ABUT. PILES
A653		11	57'-11"			STAGE 3 - ABUT. BODY HORIZ. F.F., TOP, BOTTO
A855		7	16'-6"		X	STAGE 3 - ABUT. BODY HORIZ. B.F.
A656		7	46'-7"			STAGE 3 - ABUT. BODY HORIZ. B.F.
A558		66	15'-6"		X	STAGE 3 - ABUT. BODY STIRRUPS
A459		16	5'-8"			STAGE 3 - ABUT. BODY HORIZ.
A460		32	4'-5"		X	STAGE 3 - ABUT. BODY STIRRUPS
A461		4	40'-1"			STAGE 3 - ABUT. BODY HORIZ.
A563		41	7'-3"		X	STAGE 3 - ABUT. BODY STIRRUPS
A571	X	6	15'-2"			STAGE 3 - WING 1 HORIZ. F.F.
A672	X	8	15'-2"			STAGE 3 - WING 1 HORIZ. B.F., TOP
A573	X	13	15'-8"		X	STAGE 3 - WING 1 STIRRUPS
A474	X	2	11'-7"			STAGE 3 - WING 1 HORIZ. F.F.
A475	X	5	11'-7"			STAGE 3 - WING 1 HORIZ. B.F.
A676	X	2	11'-7"			STAGE 3 - WING 1 HORIZ. TOP
A577	X	17	11'-1"		X	STAGE 3 - WING 1 STIRRUPS

THE FIRST DIGIT OR FIRST TWO DIGITS OF A BAR MARK INDICATES THE BAR SIZE.
ALL DIMENSIONS IN THE BAR BENDS ARE OUT TO OUT.

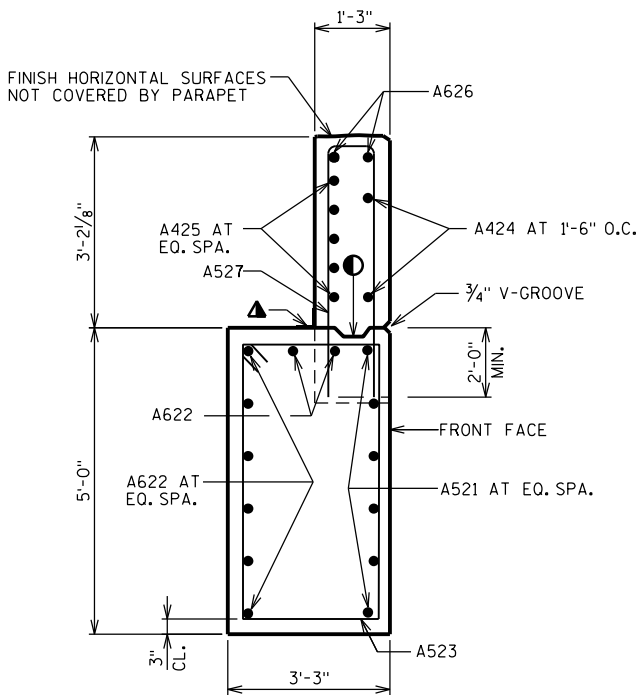


ELEVATION WING 1

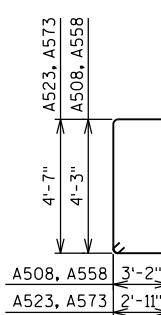
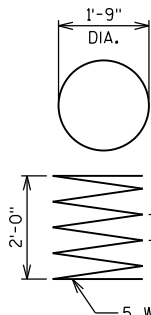
ELEVATION WING 2



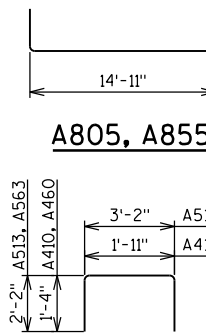
SECTION WING 1



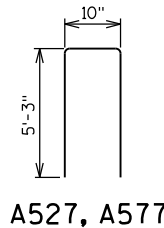
SECTION WING 2

A508, A558
A523, A573

A402, A452



A805, A855

A410, A513,
A460, A563

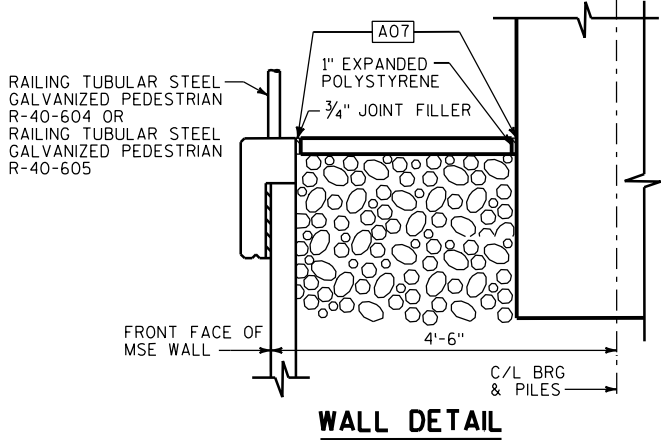
A527, A577

LEGEND

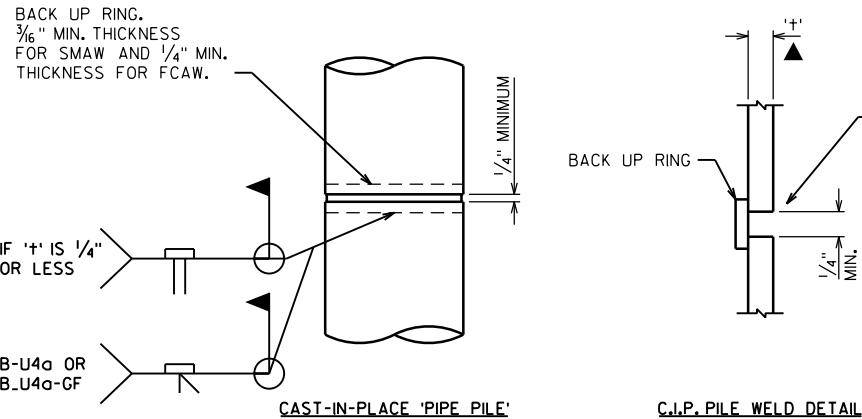
- OPTIONAL CONSTR. JOINT FORMED BY BEVELED 2" X 6" KEYWAY WITH MEMBRANE ON BACKFACE.
- 18" RUBBERIZED MEMBRANE WATERPROOFING, SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
SOUTH ABUTMENT WINGWALLS		SHEET 6 OF 23	

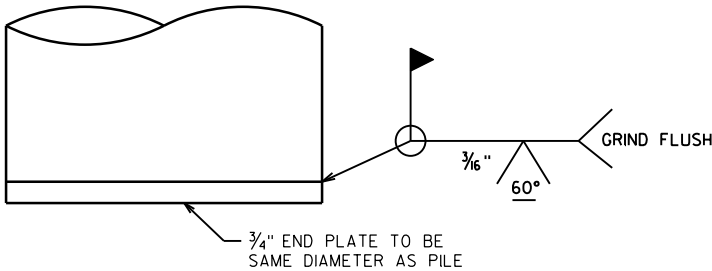
FILE =
SCALE =



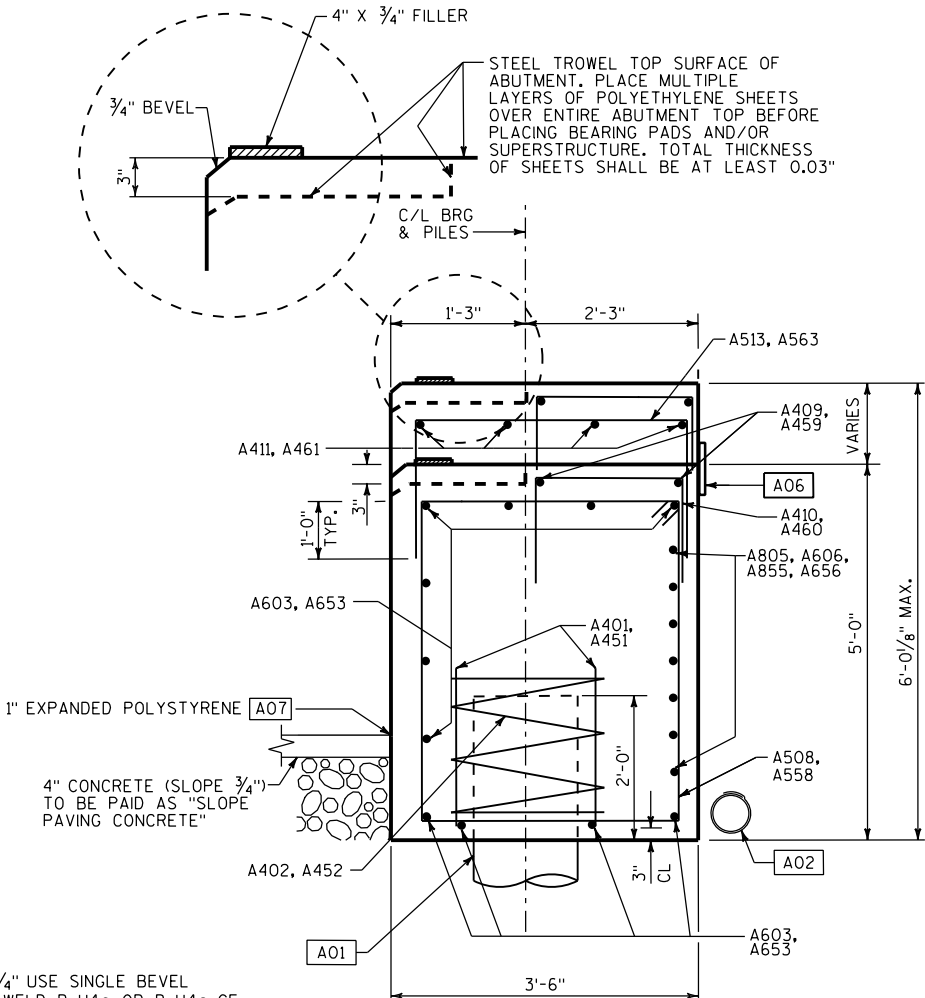
WALL DETAIL



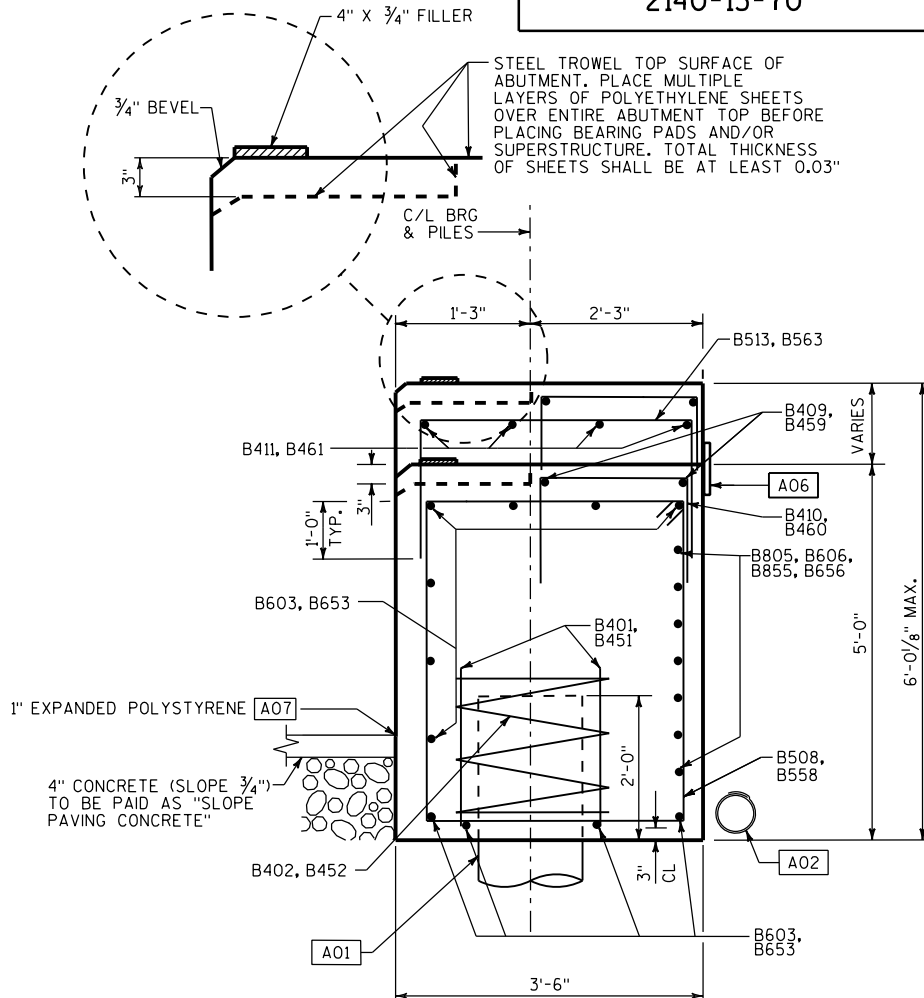
PILE DETAILS



END PLATE DETAIL



SECTION THRU SOUTH ABUTMENT BODY



SECTION THRU NORTH ABUTMENT BODY

NOTES

CAST-IN-PLACE PILE SHELL MATERIAL SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

LEGEND

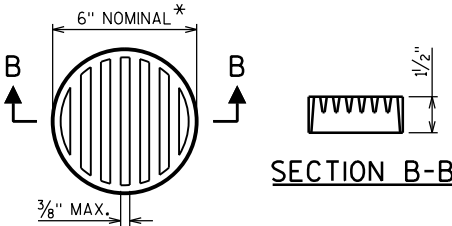
- A01 ABUTMENT TO BE SUPPORTED ON 10 3/4 x 0.365-INCH CAST-IN-PLACE CONCRETE PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 150 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE LENGTH = 55 FEET.
- ** THE FACTORED AXIAL RESITANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.
- A02 PIPE UNDERDRAIN WRAPPED 6-INCH. LOCATE TO SUITABLE DRAINAGE. ATTACH RODENT SHIELDS AT ENDS OF PIPE UNDERDRAIN.
- A06 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- A07 SEAL ALL HORIZONTAL AND VERTICAL SURFACES OF FILLER AND 1" EXPANDED POLYSTYRENE WITH NON-STAINING, GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).

RODENT SHIELD DETAIL

*DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

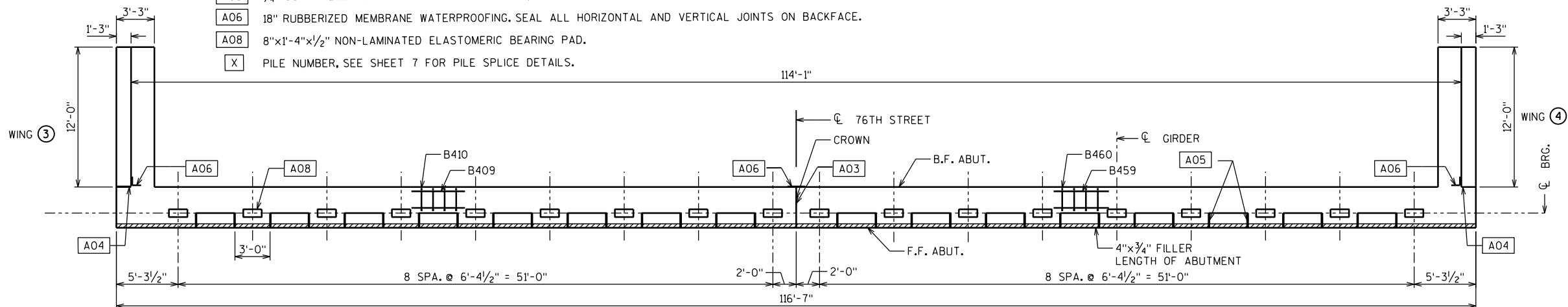
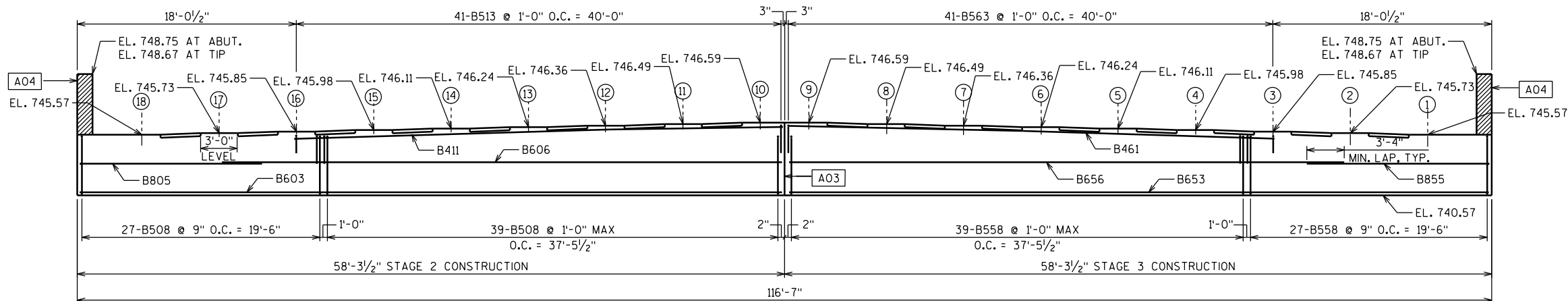
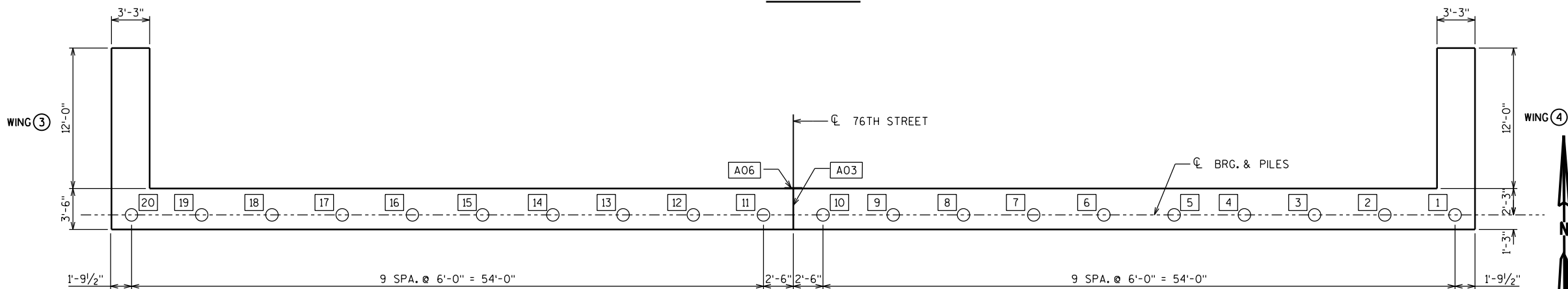


SECTION B-B

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
ABUTMENT DETAILS		SHEET 7 OF 23	

LEGEND

- A01** ABUTMENT TO BE SUPPORTED ON 10¾"x0.365-INCH CAST-IN-PLACE CONCRETE PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 150 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE LENGTH = 55 FEET.
- ** THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.
- A02** PIPE UNDERDRAIN WRAPPED 6-INCH. LOCATE TO SUITABLE DRAINAGE. ATTACH RODENT SHIELDS AT ENDS OF PIPE UNDERDRAIN, SEE SHEET 7.
- A03** VERTICAL CONSTR. JOINT WITH 1" COMPRESSIBLE FILLER.
- A04** ½" FILLER TO EXTEND FROM BRIDGE SEAT TO TOP OF WING (INCLUDED IN WING LENGTH).
- A05** ¾" CORK FILLER ON VERT. BEAM SEAT FACES, TYP.
- A06** 18" RUBBERIZED MEMBRANE WATERPROOFING, SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- A08** 8"x1'-4"x½" NON-LAMINATED ELASTOMERIC BEARING PAD.
- X** PILE NUMBER, SEE SHEET 7 FOR PILE SPLICE DETAILS.

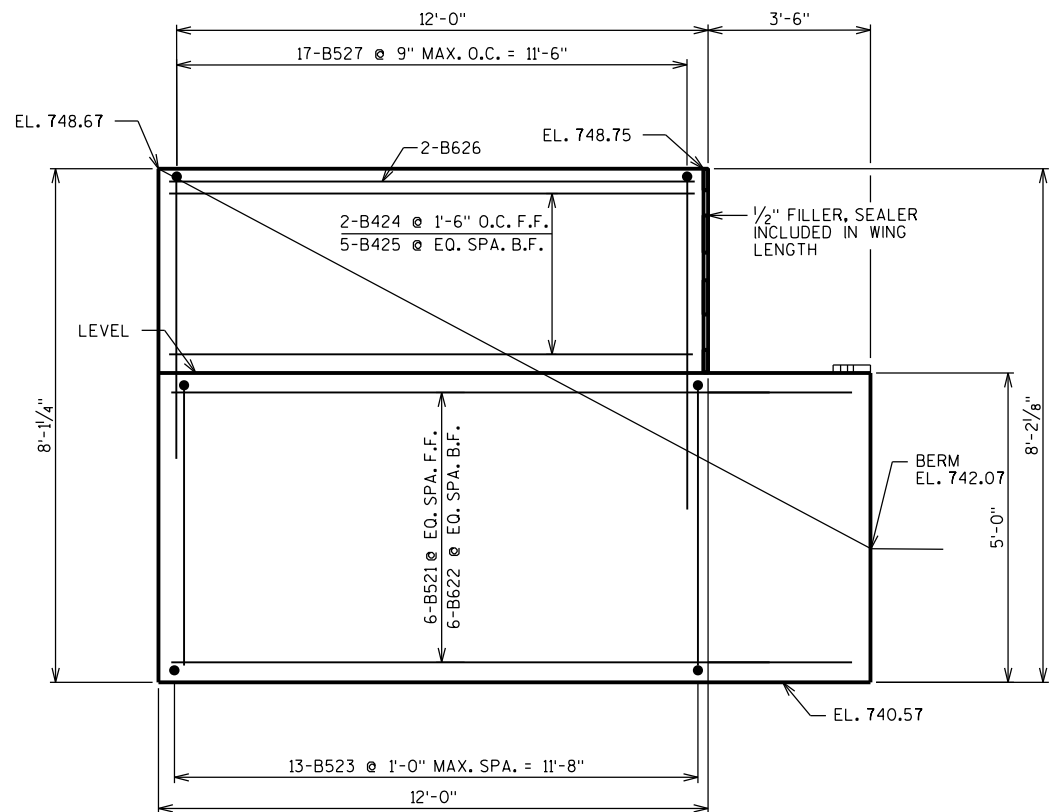
**PLAN****ELEVATION****PILE LAYOUT PLAN**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
NORTH ABUTMENT		SHEET 8 OF 23	

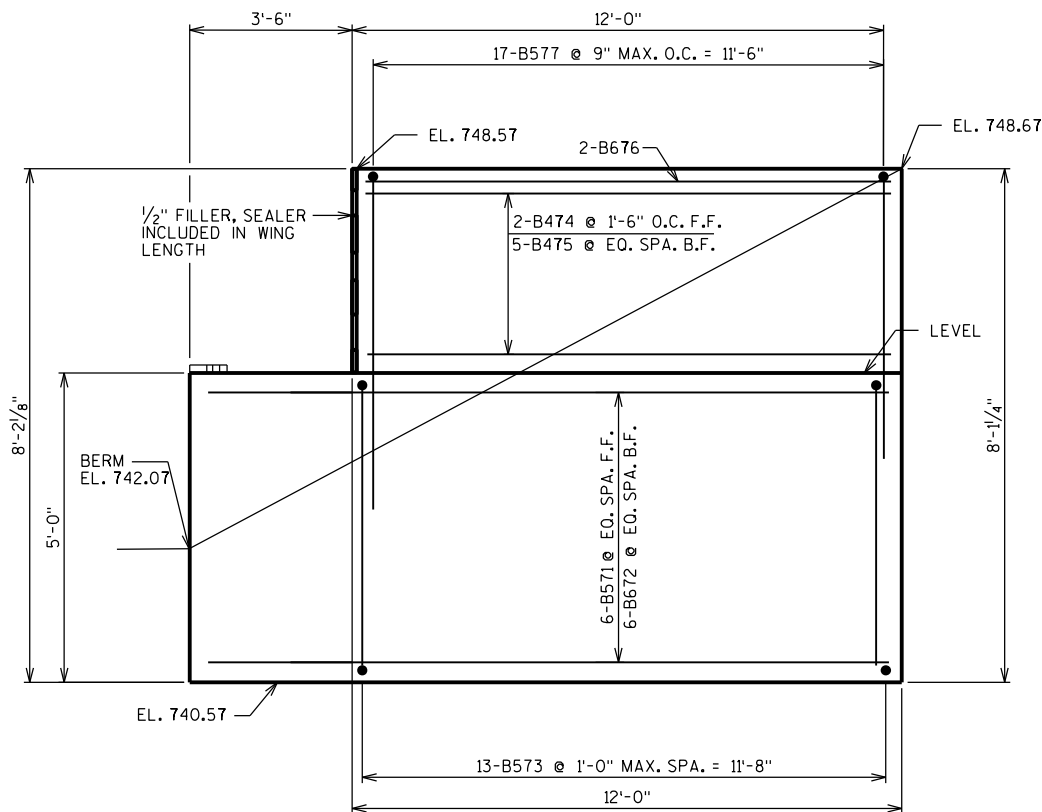
NORTH ABUTMENT - BILL OF BARS

MARK	COATED	NO. REQ'D	LENGTH	BAR SERIES	BENT	LOCATION
B401		20	2'-3"			STAGE 2 - ABUT. PILES
B402		10	28'-0"		X	STAGE 2 - ABUT. PILES
B603		11	57'-11"			STAGE 2 - ABUT. BODY HORIZ. F.F., TOP, BOTTO
B805		7	16'-6"		X	STAGE 2 - ABUT. BODY HORIZ. B.F.
B806		7	46'-7"			STAGE 2 - ABUT. BODY HORIZ. B.F.
B508		66	15'-6"		X	STAGE 2 - ABUT. BODY STIRRUPS
B409		16	5'-6"			STAGE 2 - ABUT. BODY HORIZ.
B410		32	4'-5"		X	STAGE 2 - ABUT. BODY STIRRUPS
B411		4	40'-1"			STAGE 2 - ABUT. BODY HORIZ.
B513		41	7'-3"		X	STAGE 2 - ABUT. BODY STIRRUPS
B521	X	6	15'-2"			STAGE 2 - WING 3 HORIZ. F.F.
B622	X	8	15'-2"			STAGE 2 - WING 3 HORIZ. B.F., TOP
B523	X	13	15'-8"		X	STAGE 2 - WING 3 STIRRUPS
B424	X	2	11'-7"			STAGE 2 - WING 3 HORIZ. F.F.
B425	X	5	11'-7"			STAGE 2 - WING 3 HORIZ. B.F.
B626	X	2	11'-7"			STAGE 2 - WING 3 HORIZ. TOP
B527	X	17	11'-1"		X	STAGE 2 - WING 3 STIRRUPS
B451		20	2'-3"			STAGE 3 - ABUT. PILES
B452		10	28'-0"		X	STAGE 3 - ABUT. PILES
B653		11	57'-11"			STAGE 3 - ABUT. BODY HORIZ. F.F., TOP, BOTTO
B855		7	16'-6"		X	STAGE 3 - ABUT. BODY HORIZ. B.F.
B656		7	46'-7"			STAGE 3 - ABUT. BODY HORIZ. B.F.
B558		66	15'-6"		X	STAGE 3 - ABUT. BODY STIRRUPS
B459		16	5'-6"			STAGE 3 - ABUT. BODY HORIZ.
B460		32	4'-5"		X	STAGE 3 - ABUT. BODY STIRRUPS
B461		4	40'-1"			STAGE 3 - ABUT. BODY HORIZ.
B563		41	7'-3"		X	STAGE 3 - ABUT. BODY STIRRUPS
B571	X	6	15'-2"			STAGE 3 - WING 4 HORIZ. F.F.
B672	X	8	15'-2"			STAGE 3 - WING 4 HORIZ. B.F., TOP
B573	X	13	15'-8"		X	STAGE 3 - WING 4 STIRRUPS
B474	X	2	11'-7"			STAGE 3 - WING 4 HORIZ. F.F.
B475	X	5	11'-7"			STAGE 3 - WING 4 HORIZ. B.F.
B676	X	2	11'-7"			STAGE 3 - WING 4 HORIZ. TOP
B577	X	17	11'-1"		X	STAGE 3 - WING 4 STIRRUPS

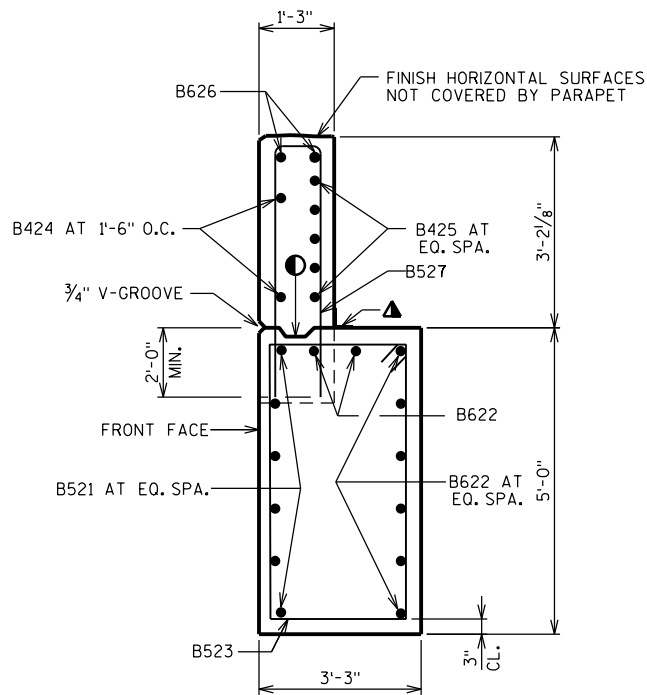
THE FIRST DIGIT OR FIRST TWO DIGITS OF A BAR MARK INDICATES THE BAR SIZE.
ALL DIMENSIONS IN THE BAR BENDS ARE OUT TO OUT.



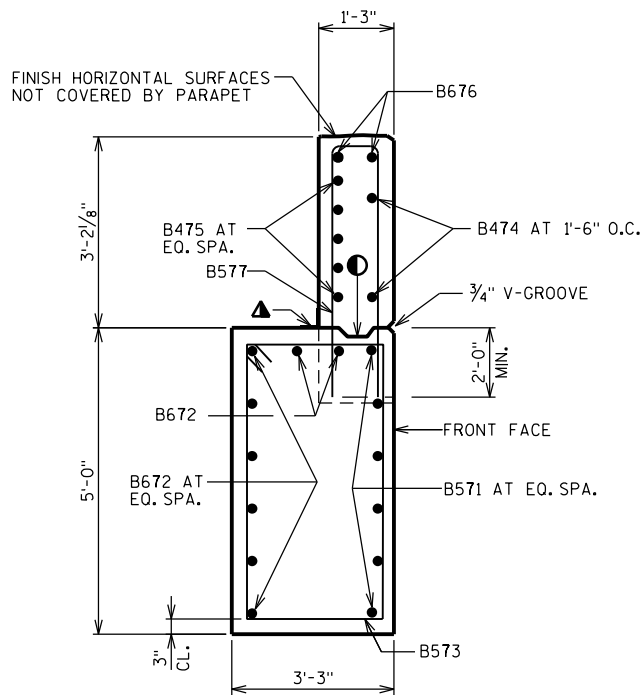
ELEVATION WING 3



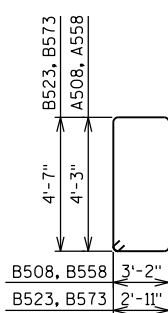
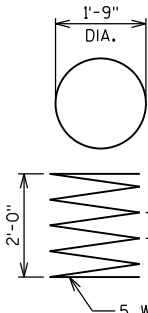
ELEVATION WING 4



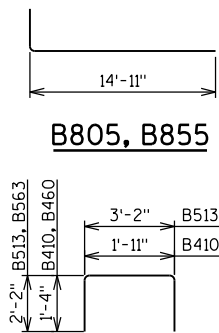
SECTION WING 3



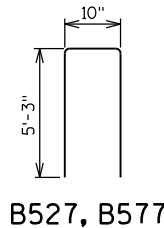
SECTION WING 4

B508, B558
B523, B573

B402, B452



B805, B855

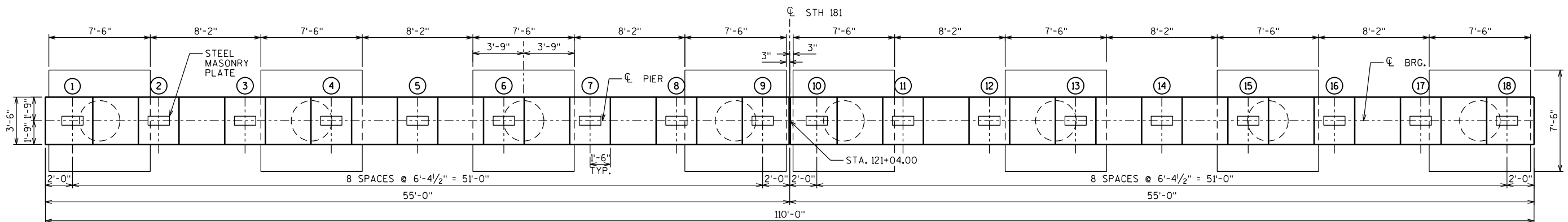
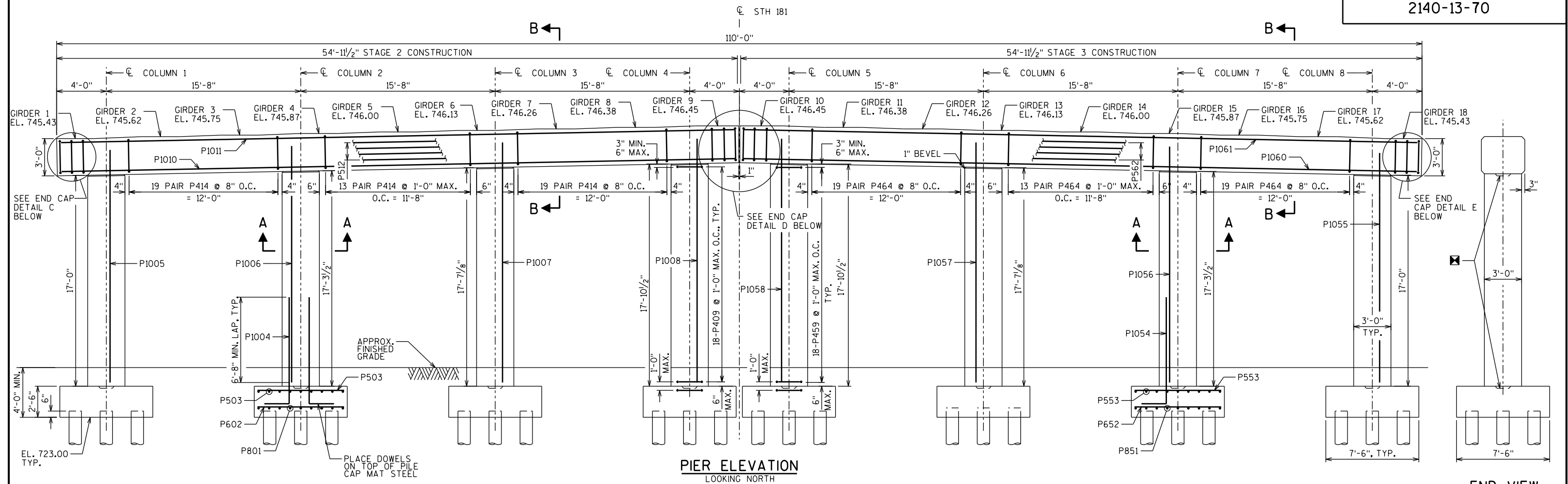
B410, B513,
B460, B563

B527, B577

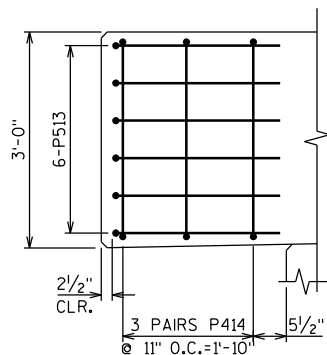
LEGEND

- OPTIONAL CONSTR. JOINT FORMED BY BEVELED 2" X 6" KEYWAY WITH MEMBRANE ON BACKFACE.
- 18" RUBBERIZED MEMBRANE WATERPROOFING, SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
NORTH ABUTMENT WINGWALLS			SHEET 9 OF 23

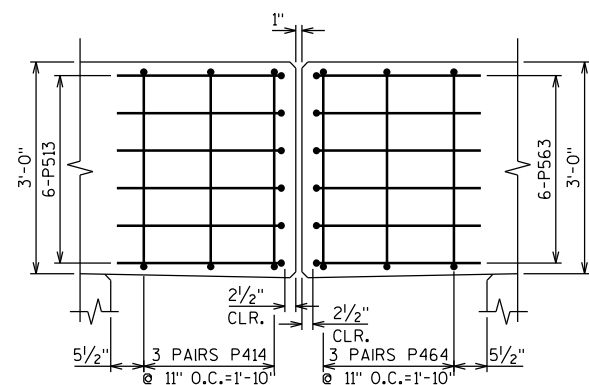


PIER PLAN



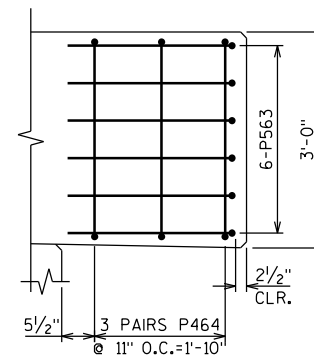
END CAP DETAIL C

P1010, P1011, AND P512 NOT SHOWN FOR CLARITY



END CAP DETAIL D

P1010, P1011, P512, P1060, P1061, AND P562 NOT SHOWN FOR CLARITY



END CAP DETAIL E

P1060, P1061, AND P562 NOT SHOWN FOR CLARITY

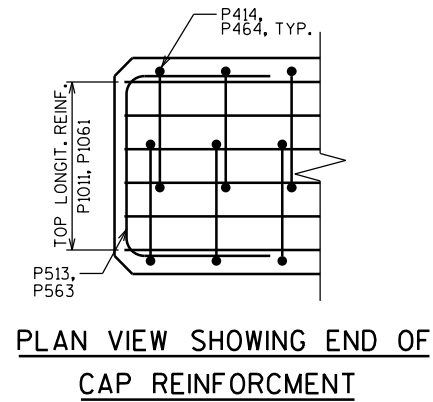
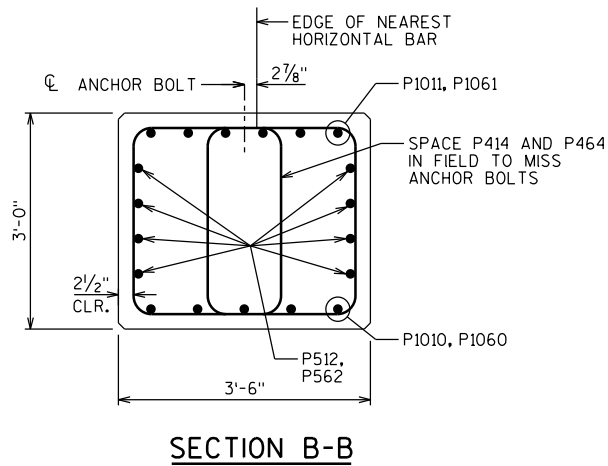
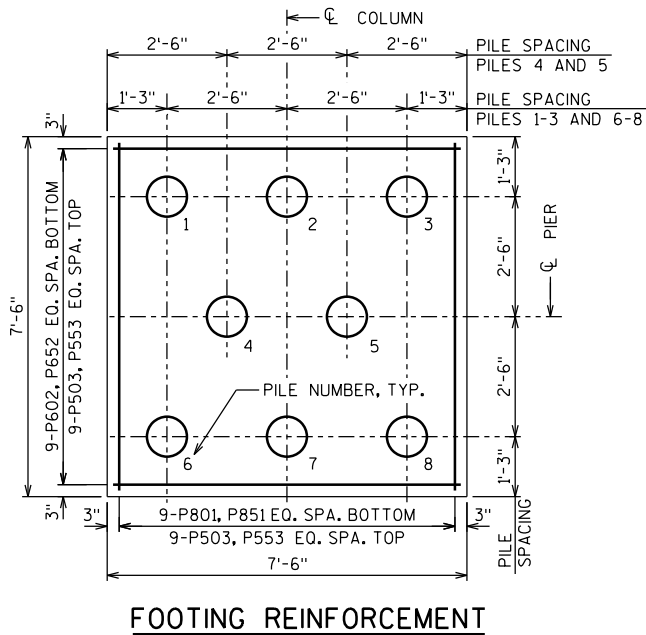
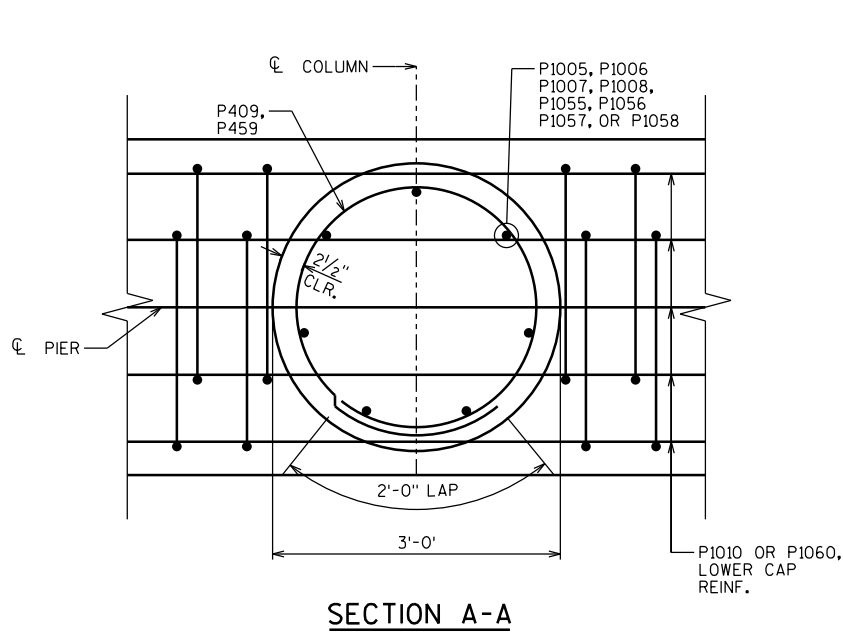
NOTES

SEE SHEET 11 FOR SECTIONS A-A AND B-B.

PIER TO BE SUPPORTED ON 10 3/4 x 0.365-INCH CAST-IN-PLACE CONCRETE PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 150 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA; ESTIMATED PILE LENGTH = 50'.

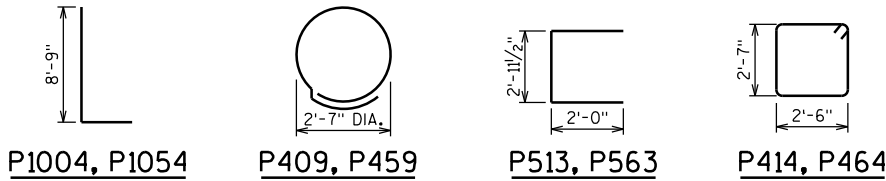
** THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
PIER		SHEET 10 OF 23	



PIER - BILL OF BARS						
MARK	COATED	NO. REQ'D	LENGTH	BAR SERIES	BENT	LOCATION
P801		36	7'-0"			STAGE 2 - PILE CAP BOTTOM
P602		36	7'-0"			STAGE 2 - PILE CAP BOTTOM
P503		72	7'-0"			STAGE 2 - PILE CAP TOP
P1004	X	28	10'-4"		X	STAGE 2 - PILE CAP DOWELS
P1005	X	7	19'-0"			STAGE 2 - COLUMN 1 VERTICAL
P1006	X	7	19'-3"			STAGE 2 - COLUMN 2 VERTICAL
P1007	X	7	19'-7"			STAGE 2 - COLUMN 3 VERTICAL
P1008	X	7	19'-10"			STAGE 2 - COLUMN 4 VERTICAL
P409	X	76	10'-2"		X	STAGE 2 - COLUMN TIES
P1010	X	5	54'-7"			STAGE 2 - CAP BOTTOM LONGITUDINAL
P1011	X	6	54'-7"			STAGE 2 - CAP TOP LONGITUDINAL
P512	X	8	54'-7"			STAGE 2 - CAP SIDE LONGITUDINAL
P513	X	12	6'-9"		X	STAGE 2 - CAP END
P414	X	114	10'-8"		X	STAGE 2 - CAP STIRRUPS
P851		36	7'-0"			STAGE 3 - PILE CAP BOTTOM
P652		36	7'-0"			STAGE 3 - PILE CAP BOTTOM
P553		72	7'-0"			STAGE 3 - PILE CAP TOP
P1054	X	28	10'-4"		X	STAGE 3 - PILE CAP DOWELS
P1055	X	7	19'-0"			STAGE 3 - COLUMN 8 VERTICAL
P1056	X	7	19'-3"			STAGE 3 - COLUMN 7 VERTICAL
P1057	X	7	19'-7"			STAGE 3 - COLUMN 6 VERTICAL
P1058	X	7	19'-10"			STAGE 3 - COLUMN 5 VERTICAL
P459	X	76	10'-2"		X	STAGE 3 - COLUMN TIES
P1060	X	5	54'-7"			STAGE 3 - CAP BOTTOM LONGITUDINAL
P1061	X	6	54'-7"			STAGE 3 - CAP TOP LONGITUDINAL
P562	X	8	54'-7"			STAGE 3 - CAP SIDE LONGITUDINAL
P563	X	12	6'-9"		X	STAGE 3 - CAP END
P464	X	114	10'-8"		X	STAGE 3 - CAP STIRRUPS

ALL DIMENSIONS IN THE BAR BENDS ARE OUT TO OUT.
THE FIRST DIGIT OR THE FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.



NOTES

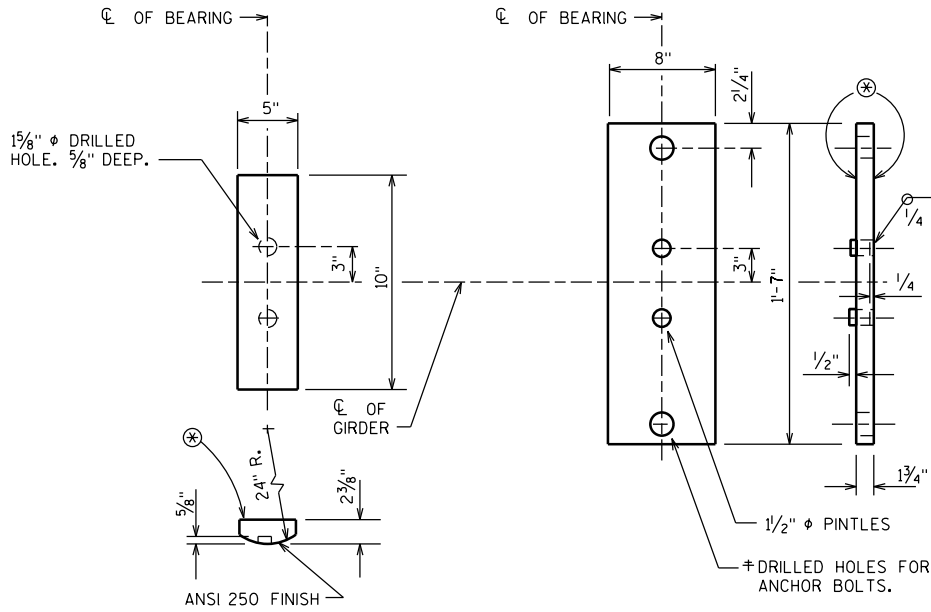
SEE SHEET 7 FOR PILE SPLICE DETAILS.

PIER TO BE SUPPORTED ON 10 3/4"x0.365-INCH CAST-IN-PLACE CONCRETE PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 150 TONS ** PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED PILE LENGTH = 50'.

** THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

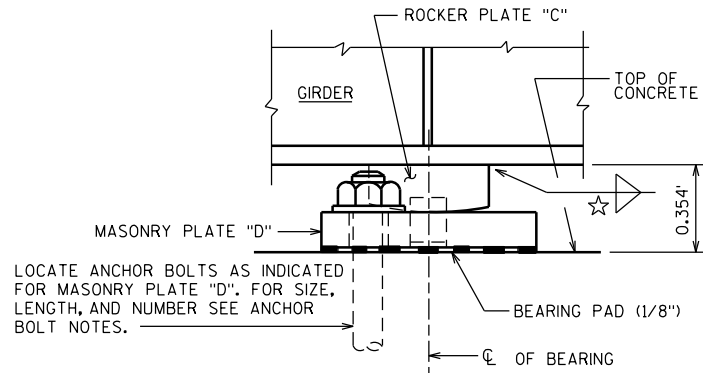
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
PIER DETAILS			SHEET 11 OF 23

FILE =
SCALE =



ROCKER PLATE "C"

MASONRY PLATE "D"



FIXED BEARING ASSEMBLY TYPE 'A'

BEARING NOTES

ALL BEARINGS ARE SYMMETRICAL ABOUT $\bar{C}$ OF GIRDER AND $\bar{C}$ OF BEARING.

IN LIEU OF USING SHIM PLATES, FABRICATOR MAY INCREASE THICKNESS OF PLATE "D" BY THE SHIM PLATE THICKNESS.

ALL STRUCTURAL STEEL BEARING PLATES SHALL BE FLAT ROLLED STEEL PLATES WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL.

ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

ALL FINISHED SURFACES SHALL BE MACHINE FINISHED BY AN AUTOMATIC PROCESS.

ANCHOR BOLTS SHALL BE THREADED 3". PROVIDE ONE STANDARD WROUGHT WASHER AND ONE HEX NUT PER BOLT. PROJECT ANCHOR BOLTS 4" ABOVE TOP OF CONCRETE.

ALL MATERIAL IN BEARINGS, INCLUDING SHIM PLATES, BUT EXCLUDING PINTLES, ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 50W.

STEEL PINTLES SHALL CONFORM TO ASTM A449 OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

ALL MATERIALS IN TYPE "A" BEARINGS, INCLUDING SHIM PLATES AND BEARING PADS, SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "BEARING ASSEMBLIES FIXED B-40-766".

ANCHOR BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 36, OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

CHAMFER TOP OF PINTLES $\frac{1}{8}$ ". DRILL HOLES FOR ALL PINTLES IN MASONRY PLATE "D" FOR A DRIVING FIT.

PROVIDE $\frac{1}{8}$ " THICK BEARING PAD THE SAME SIZE AS MASONRY PLATE "D" FOR EACH BEARING.

CHAMFER ANCHOR BOLTS PRIOR TO THREADING.

ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153, CLASS C.

ROCKER PLATE "C" SHALL BE SHOP PAINTED WITH A WELDABLE PRIMER.

MASONRY PLATE "D" SHALL BE GALVANIZED.

PLACE SHIM PLATES BETWEEN BEARING PAD AND MASONRY PLATE "D", PLATES SHALL HAVE DIMENSIONS THAT MATCH MASONRY PLATE "D".

† DRILLED HOLES FOR ANCHOR BOLTS IN MASONRY PLATE "D" SHALL HAVE A DIAMETER $\frac{3}{8}$ " LARGER THAN ANCHOR BOLT.

⊗ FINISH THESE SURFACES TO ANSI 250 IF "Y" DIMENSION IS GREATER THAN 2".

ANCHOR BOLT NOTES

USE A TYPE I MASONRY PLATE "D" WITH (2) - $\frac{1}{4}$ " ϕ $\times$ 1'-5" LONG ANCHOR BOLTS.

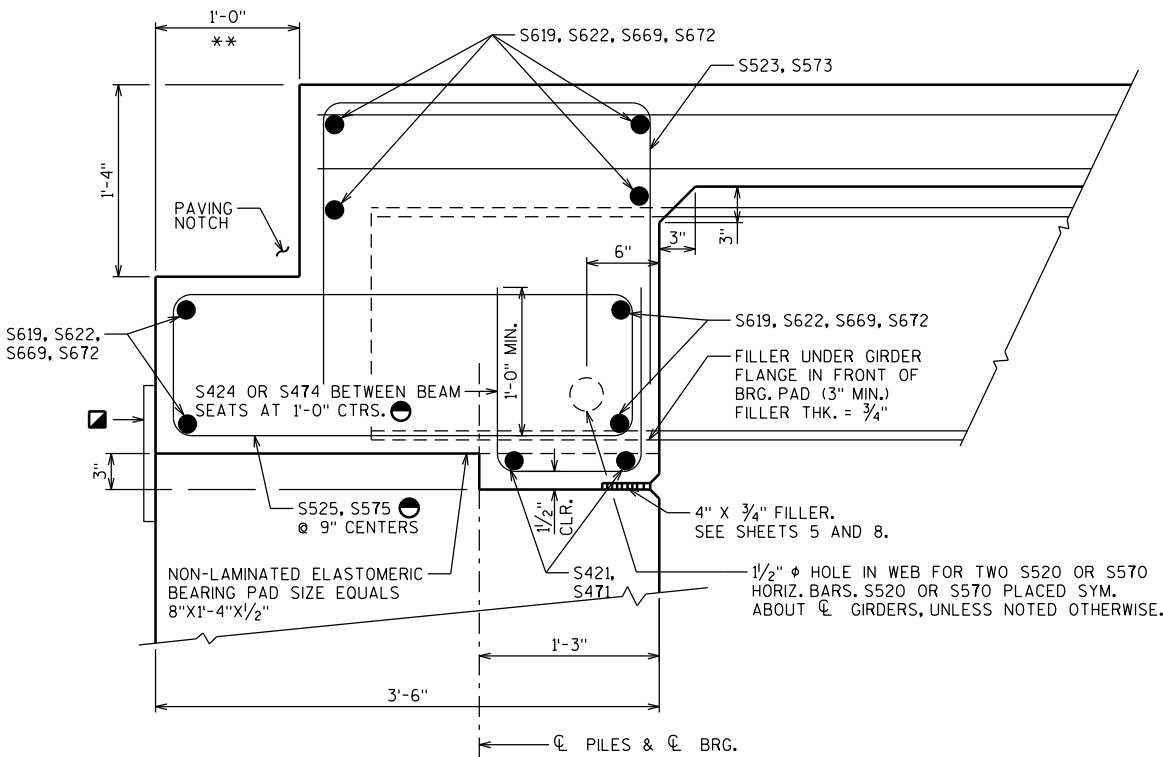
LEGEND

** DIMENSION IS TAKEN NORMAL TO $\bar{C}$ SUBSTRUCTURE UNITS.

☑ 1'-6" RUBBERIZED MEMBRANE WATERPROOFING

● BARS PLACED PARALLEL TO GIRDERS. SPACING PERPENDICULAR TO $\bar{C}$ GIRDER.

☆ FOR WELD SIZE, SEE SHEET 14.



STEEL GIRDER WITH
SEMI-EXPANSION SEAT

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
BEARING DETAILS			SHEET 12 OF 23

NOTES

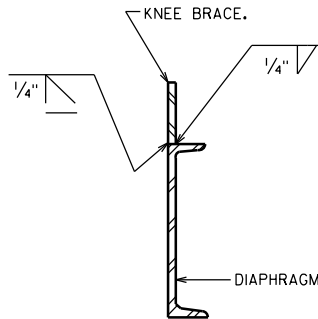
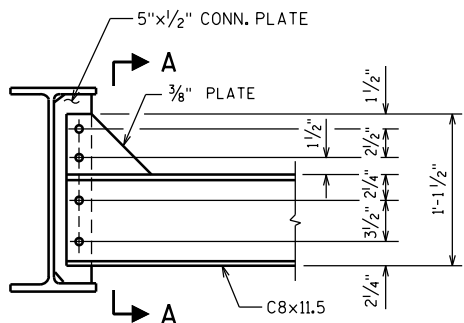
DIAPHRAGMS SHALL BE HORIZONTAL EXCEPT WHEN THE DIFFERENCE IN ADJACENT GIRDER ELEVATIONS IS OF A MAGNITUDE THAT NECESSITATES SLOPING THE DIAPHRAGMS.

WHEN DIAPHRAGMS ARE SLOPED, PLACE CENTER OF DIAPHRAGM AT MID-DEPTH OF GIRDER.

ALL BOLTED CONNECTIONS SHALL BE FRICTION TYPE USING $\frac{3}{4}$ " ϕ HIGH STRENGTH ASTM A325 BOLTS WITH DOUBLE WASHERS.

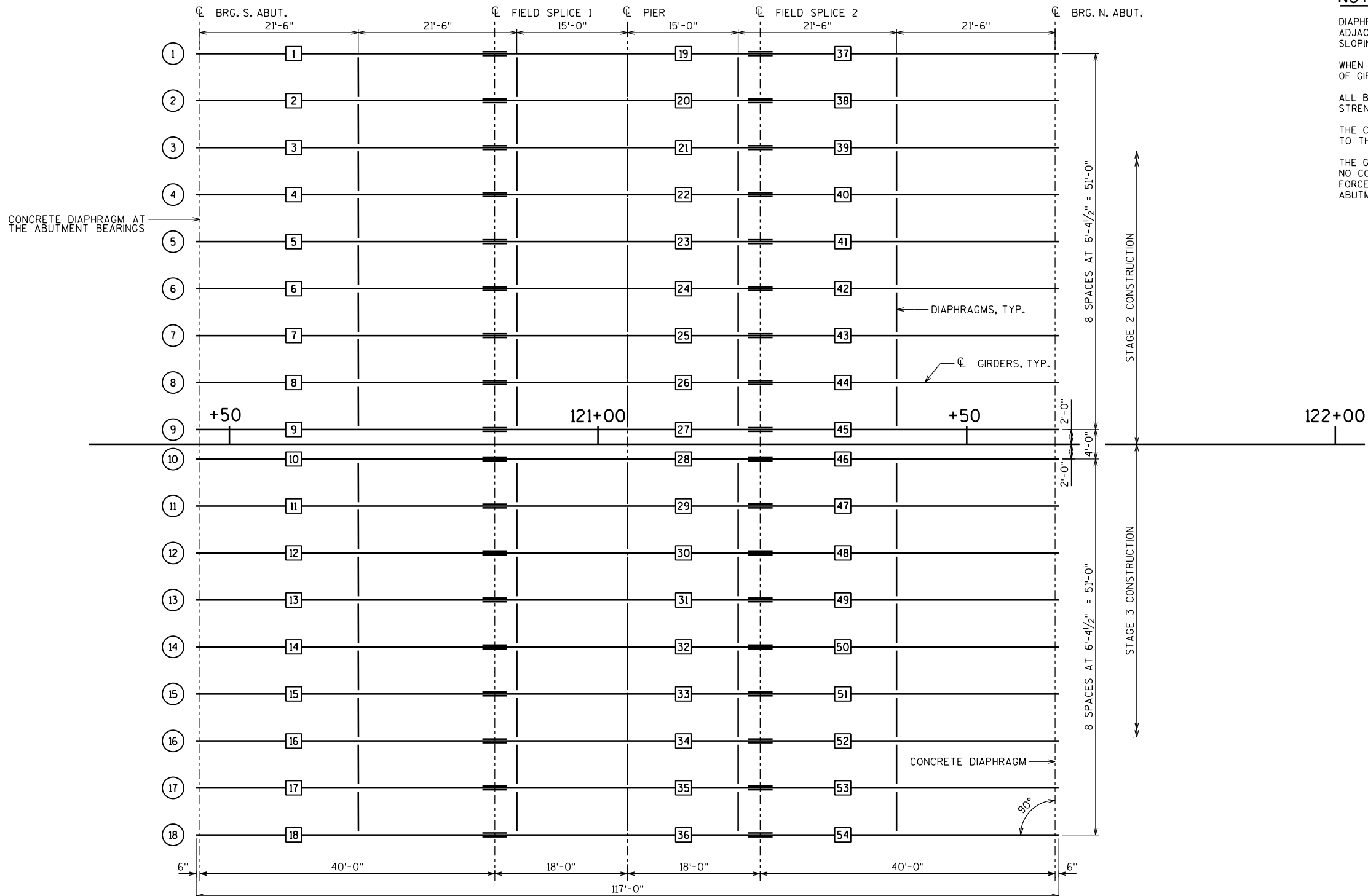
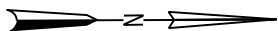
THE CONTRACTOR MAY SUBMIT AN ALTERNATE POURING SEQUENCE SUBJECT TO THE APPROVAL OF THE STRUCTURE DESIGN SECTION.

THE GIRDERS ARE ANALYZED ASSUMING A SINGLE DECK POUR SEQUENCE WITH NO COMPOSITE ACTION OCCURRING DURING POUR. A NET UNFACTORED UPLIFT FORCE OF 0.40 KIPS/GIRDER IS EXPECTED TO OCCUR AT THE UNLOADED ABUTMENT WHEN THE GREEN DECK CONCRETE IS PLACED ON ONE SPAN ONLY.

**SECTION A****DIAPHRAGM****LEGEND**

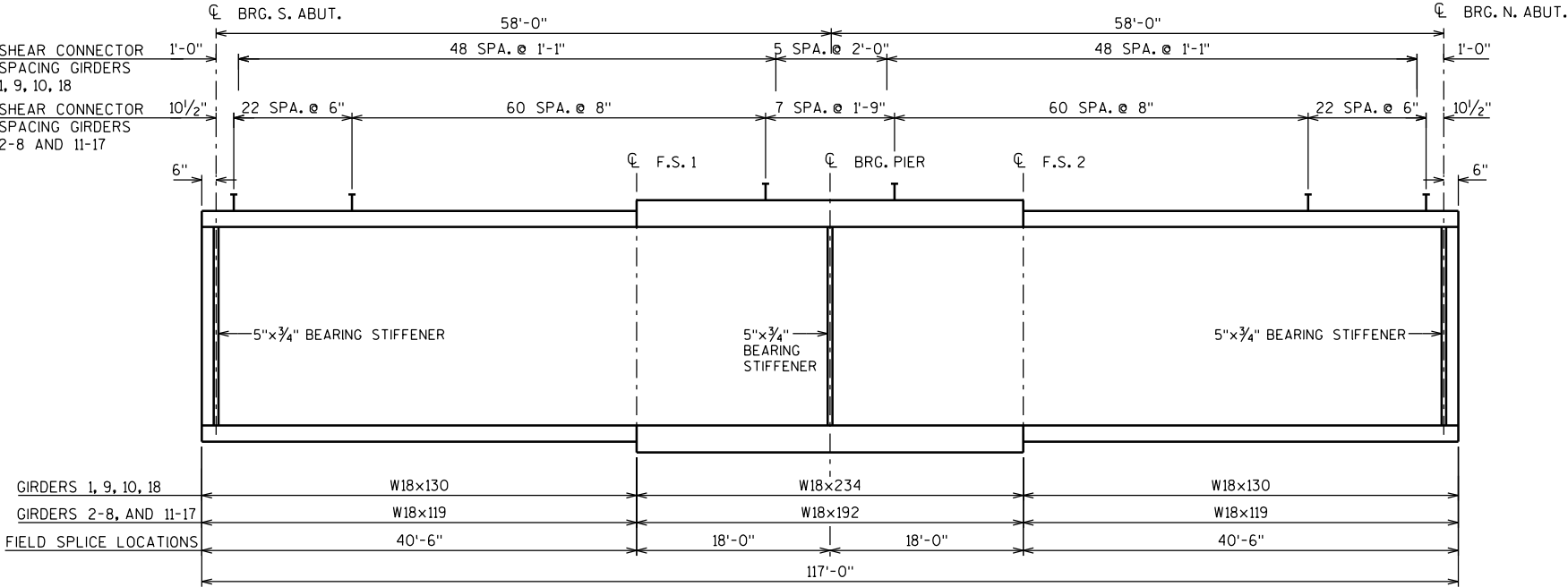
- (X) GIRDER LINE
(X) GIRDER PIECE NUMBER

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
FRAMING PLAN			SHEET 13 OF 23

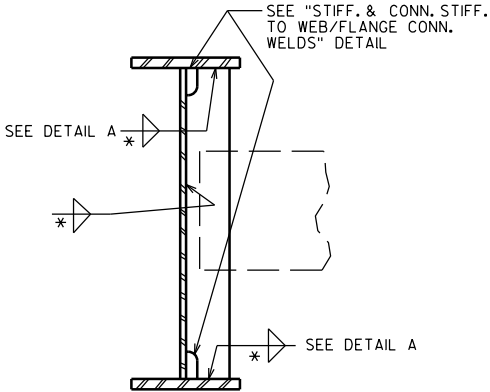
FILE =
SCALE =**FRAMING PLAN**

NOTES

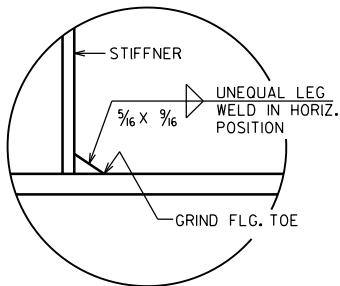
PRIOR TO STEEL BLAST, ALL FLAME CUT EDGES OF PLATES THAT ARE TO BE PAINTED SHALL BE GROUND OR PLANED TO REMOVE THE HARDENED SURFACE CAUSED BY THE FLAME.



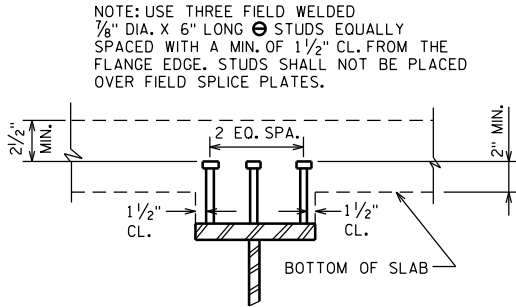
GIRDER ELEVATION



CONNECTION STIFF. DETAILS

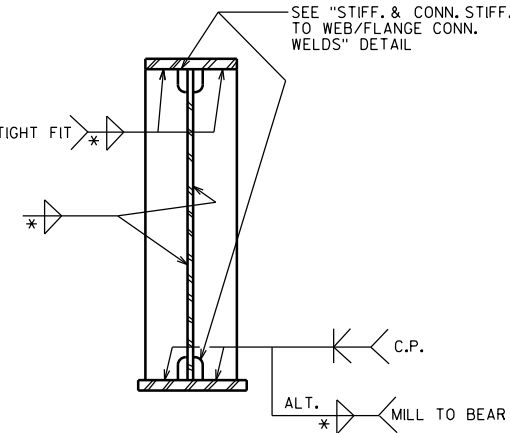


DETAIL A
CONNECTION STIFFENER
DETAIL @ TENSION FLANGE

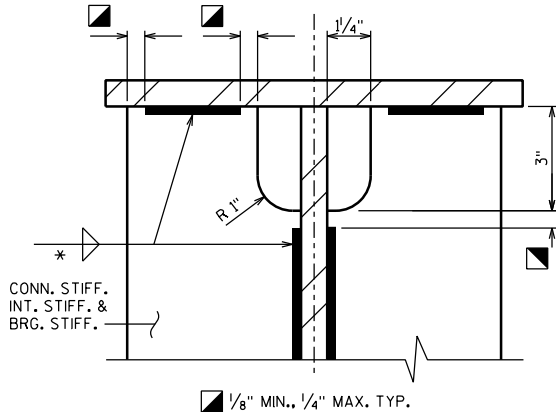


USE DIFFERENT LENGTH STUDS IF 2 1/2" MIN. CLEARANCE OR 2" EXTENSION CRITERIA IS VIOLATED.

SHEAR CONN.
DETAILS



BRG. STIFF. DETAILS
TYP. AT ABUT. & PIER



1/8" MIN., 1/4" MAX. TYP.

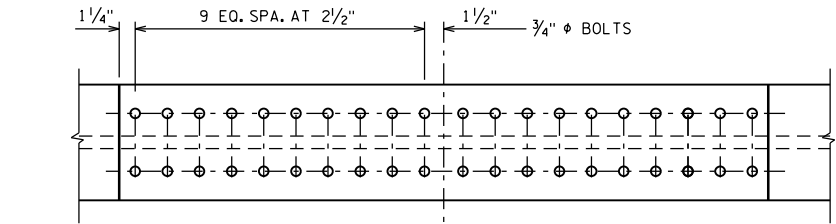
STIFF. & CONN. STIFF. TO
WEB/FLANGE CONN. WELDS

* TABLE OF FILLET WELD SIZES

MATERIAL THICKNESS OF THICKER PART JOINED.	MIN. SIZE OF FILLET WELD
TO 1/2" INCLUSIVE	3/16"
OVER 1/2" TO 3/4"	1/4"
OVER 3/4" TO 1 1/2"	5/16"
OVER 1 1/2"	3/8"

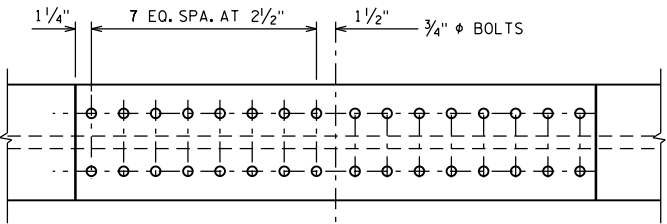
EXCEPT THAT THE WELD SIZE SHALL NOT EXCEED THE THICKNESS OF THE THINNER PART JOINED.

MIN. PASS SIZE IS 5/16"



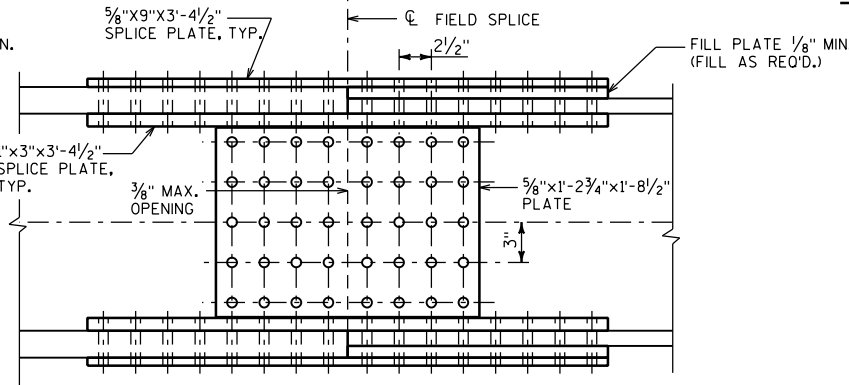
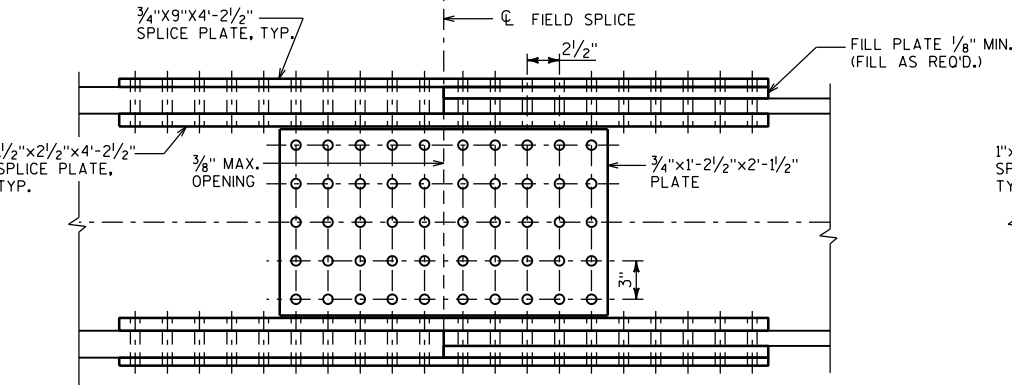
FIELD SPLICE DETAILS

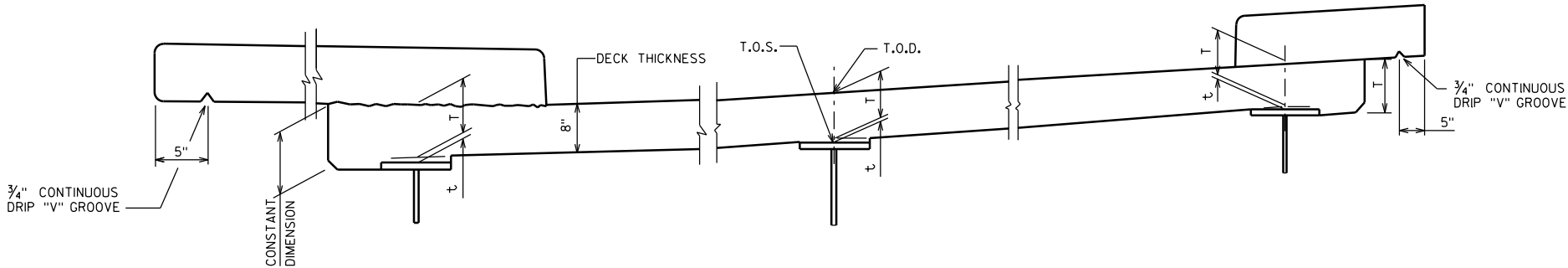
GIRDERS 1, 9, 10 AND 18



FIELD SPLICE DETAILS

GIRDERS 2-8 AND 11-17



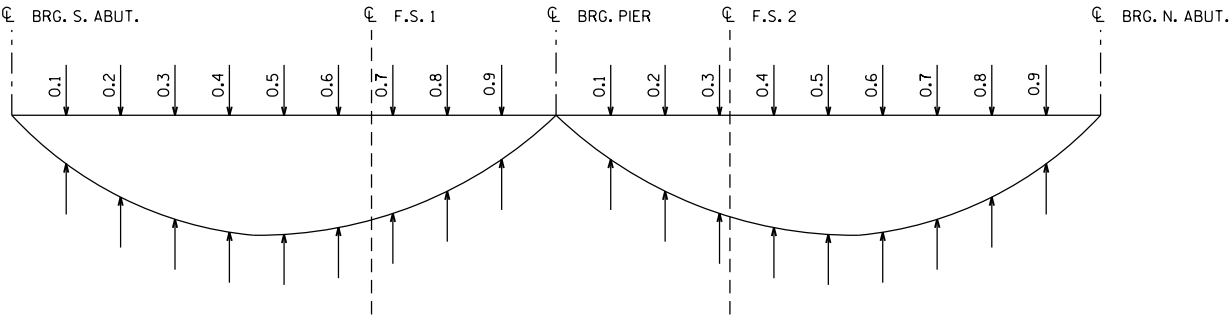


NOTES

- t = HAUNCH HEIGHT AT CENTERLINE OF GIRDER.
- (TO DETERMINE "t": AFTER ALL STRUCTURAL STEEL HAS BEEN ERECTED, ELEVATIONS OF THE TOP FLANGES OR TOP OF SPLICE PLATES, WHICHEVER APPLIES, SHALL BE TAKEN AT CENTERLINE OF BEARINGS, CENTERLINE OF FIELD SPLICES, AND AT 0.1 POINTS.
- TOP OF DECK ELEV. AT FINAL GRADE.
- TOP OF STEEL ELEV. AFTER STEEL ERECTION.
 - + CONC. ONLY DEFLECTION; DOWNWARD DEFLECTION IS ADDED, UPWARD DEFLECTION IS SUBTRACTED.
- SLAB THICKNESS ('T')
- = "t" VALUE FOR SETTING HAUNCH.

SECTION THRU SLAB

TREATMENT OF EXTERIOR GIRDER
AT SIDEWALK OVERHANG

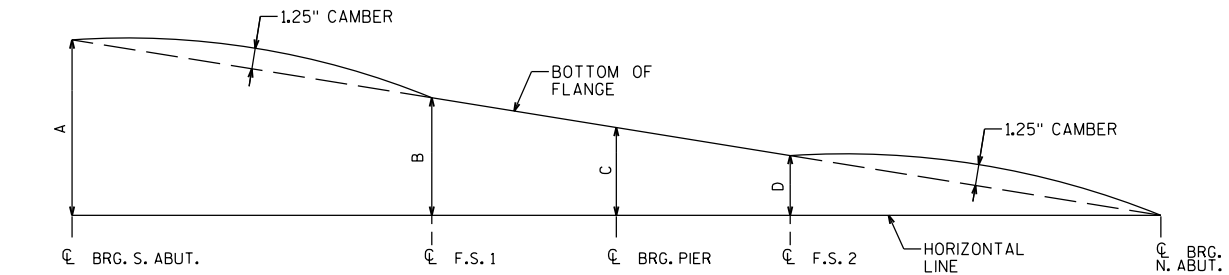


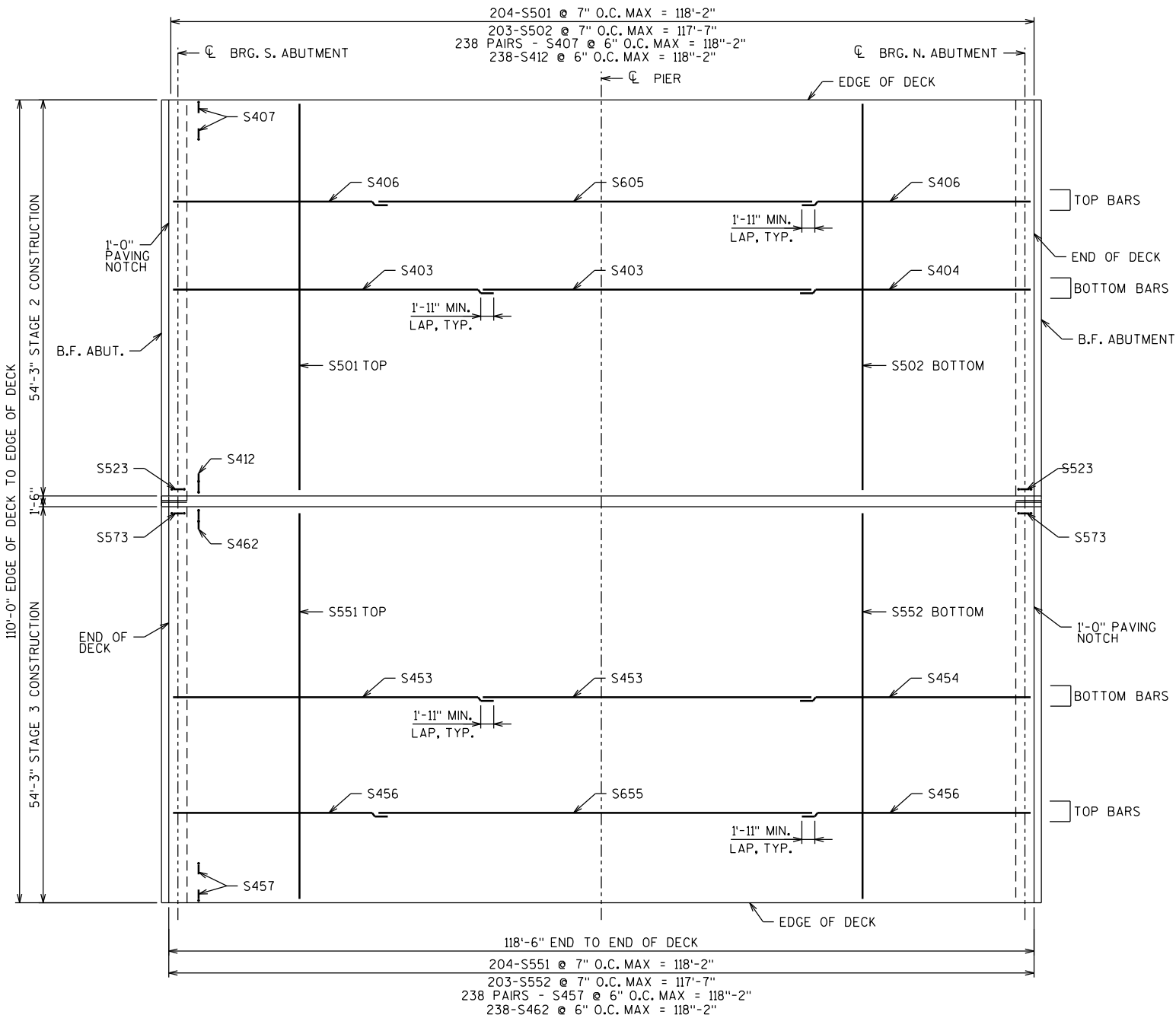
DEAD LOAD DEFLECTION DIAGRAM

ELEVATIONS AT TOP OF DECK (T.O.D.) & TOP OF STEEL (T.O.S.)

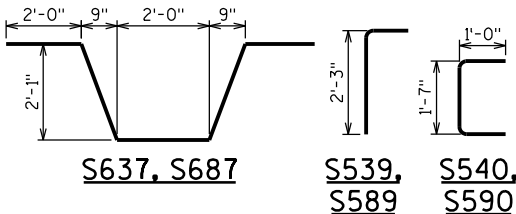
		C/L BRG.		SPAN 1										C/L BRG.		SPAN 2										C/L BRG.	
GIRDER LINE		S. ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	C/L SPLICE	0.7	0.8	0.9	PIER	0.1	0.2	0.3	C/L SPLICE	0.4	0.5	0.6	0.7	0.8	0.9	N. ABUT.			
W. DECK EDGE	T.O.D.	748.67	748.64	748.61	748.57	748.54	748.51	748.48	-	748.45	748.41	748.38	748.35	748.32	748.29	748.25	-	748.22	748.19	748.16	748.13	748.09	748.06	N. ABUT.			
	T.O.S.	748.71	748.68	748.65	748.61	748.58	748.55	748.52	748.49	748.49	748.45	748.42	748.39	748.36	748.33	748.29	748.29	748.26	748.23	748.20	748.17	748.13	748.10	748.07			
1	T.O.S.	747.86	747.87	747.87	747.84	747.79	747.70	747.60	747.63	747.63	747.57	747.56	747.54	747.50	747.44	747.44	747.44	747.34	747.38	747.40	747.40	747.35	747.29	747.22			
	T.O.D.	748.84	748.81	748.77	748.74	748.71	748.68	748.65	748.62	748.61	748.58	748.55	748.52	748.49	748.45	748.42	748.42	748.39	748.36	748.33	748.29	748.26	748.23	748.20			
2	T.O.S.	747.99	747.99	747.99	747.97	747.91	747.84	747.74	747.76	747.76	747.70	747.70	747.67	747.63	747.58	747.57	747.56	747.48	747.51	747.53	747.52	747.47	747.42	747.35			
	T.O.D.	748.97	748.93	748.90	748.87	748.84	748.81	748.77	748.74	748.74	748.71	748.68	748.65	748.61	748.58	748.55	748.55	748.52	748.49	748.45	748.42	748.39	748.36	748.33			
3	T.O.S.	748.12	748.12	748.12	748.09	748.04	747.97	747.87	747.89	747.89	747.83	747.82	747.80	747.76	747.70	747.70	747.69	747.61	747.64	747.66	747.64	747.60	747.54	747.48			
	T.O.D.	749.09	749.06	749.03	749.00	748.96	748.93	748.90	748.87	748.87	748.84	748.80	748.77	748.74	748.71	748.68	748.67	748.64	748.61	748.58	748.55	748.52	748.48	748.45			
4	T.O.S.	748.25	748.25	748.24	748.22	748.17	748.09	748.00	748.02	748.02	747.96	747.95	747.93	747.89	747.83	747.82	747.82	747.74	747.77	747.78	747.77	747.73	747.67	747.61			
	T.O.D.	749.22	749.19	749.16	749.12	749.09	749.06	749.03	749.00	749.00	748.96	748.93	748.90	748.87	748.84	748.80	748.80	748.77	748.74	748.71	748.68	748.64	748.61	748.58			
5	T.O.S.	748.37	748.38	748.37	748.35	748.30	748.22	748.12	748.14	748.14	748.09	748.08	748.05	748.01	747.96	747.95	747.95	747.87	747.90	747.91	747.90	747.86	747.80	747.73			
	T.O.D.	749.35	749.32	749.28	749.25	749.22	749.19	749.16	749.13	749.12	749.09	749.06	749.03	749.00	748.96	748.93	748.93	748.90	748.87	748.84	748.80	748.77	748.74	748.71			
6	T.O.S.	748.50	748.50	748.50	748.48	748.42	748.35	748.25	748.27	748.27	748.21	748.21	748.18	748.14	748.09	748.08	748.07	747.99	748.02	748.04	748.03	747.98	747.93	747.86			
	T.O.D.	749.48	749.44	749.41	749.38	749.35	749.32	749.28	749.25	749.25	749.22	749.19	749.16	749.12	749.09	749.06	749.06	749.03	749.00	748.96	748.93	748.90	748.87	748.84			
7	T.O.S.	748.63	748.63	748.63	748.60	748.55	748.48	748.38	748.40	748.40	748.34	748.33	748.31	748.27	748.21	748.21	748.20	748.12	748.15	748.17	748.15	748.11	748.05	747.99			
	T.O.D.	749.60	749.57	749.54	749.51	749.47	749.44	749.41	749.38	749.38	749.35	749.31	749.28	749.25	749.22	749.19	749.18	749.15	749.12	749.09	749.06	749.03	748.99	748.96			
8	T.O.S.	748.76	748.76	748.75	748.73	748.68	748.60	748.51	748.53	748.53	748.47	748.46	748.44	748.40	748.34	748.33	748.33	748.25	748.28	748.29	748.28	748.24	748.18	748.12			
	T.O.D.	749.73	749.70	749.67	749.63	749.60	749.57	749.54	749.51	749.51	749.47	749.44	749.41	749.38	749.35	749.31	749.31	749.28	749.25	749.22	749.19	749.15	749.12	749.09			
9	T.O.S.	748.88	748.89	748.89	748.87	748.81	748.73	748.62	748.65	748.65	748.59	748.58	748.56	748.52	748.46	748.46	748.46	748.36	748.40	748.43	748.42	748.38	748.32	748.24			
	T.O.D.	749.76	749.72	749.69	749.66	749.63	749.60	749.56	-	749.53	749.50	749.47	749.44	749.40	749.37	749.34	-	749.31	749.28	749.24	749.21	749.18	749.15	749.12			
MEDIAN DECK EDGE	T.O.D.	749.76	749.72	749.69	749.66	749.63	749.60	749.56	-	749.53	749.50	749.47	749.44	749.40	749.37	749.34	-	749.31	749.28	749.24	749.21	749.18	749.15	749.12			
10	T.O.D.	749.73	749.70	749.67	749.63	749.60	749.57	749.54	749.51	749.51	749.47	749.44	749.41	749.38	749.35	749.31	749.31	749.28	749.25	749.22	749.19	749.15	749.12	749.09			
	T.O.S.	748.88	748.89	748.89	748.87	748.81	748.73	748.62	748.65	748.65	748.59	748.58	748.56	748.52	748.46	748.46	748.46	748.36	748.40	748.43	748.42	748.38	748.32	748.24			
11	T.O.D.	749.60	749.57	749.54	749.51	749.47	749.44	749.41	749.38	749.38	749.35	749.31	749.28	749.25	749.22	749.19	749.18	749.15	749.12	749.09	749.06	749.03	748.99	748.96			
	T.O.S.	748.76	748.76	748.75	748.73	748.68	748.60	748.51	748.53	748.53	748.47	748.46	748.44	748.40	748.34	748.33	748.33	748.25	748.28	748.29	748.28	748.24	748.18	748.12			
12	T.O.D.	749.48	749.44	749.41	749.38	749.35	749.32	749.28	749.25	749.25	749.22	749.19	749.16	749.12	749.09	749.06	749.06	749.03	749.00	748.96	748.93	748.90	748.87	748.84			
	T.O.S.	748.63	748.63	748.63	748.60	748.55	748.48	748.38	748.40	748.40	748.34	748.33	748.31	748.27	748.21	748.21	748.20	748.12	748.15	748.17	748.15	748.11	748.05	747.99			
13	T.O.D.	749.35	749.32	749.28	749.25	749.22	749.19	749.16	749.13	749.12	749.09	749.06	749.03	749.00	748.96	748.93	748.93	748.90	748.87	748.84	748.80	748.77	748.74	748.71			
	T.O.S.	748.50	748.50	748.50	748.48	748.42	748.35	748.25	748.27	748.27	748.21	748.21	748.18	748.14	748.09	748.08	748.07	747.99	748.02	748.04	748.03	747.98	747.93	747.86			
14	T.O.D.	749.22	749.19	749.16	749.12	749.09	749.06	749.03	749.00	749.00	748.96	748.93	748.90	748.87	748.84	748.80	748.80	748.77	748.74	748.71	748.68	748.64	748.61	748.58			
	T.O.S.	748.37	748.38	748.37	748.35	748.30	748.22	748.12	748.14	748.14	748.09	748.08	748.05	748.01	747.96	747.95	747.95	747.87	747.90	747.91	747.90	747.86	747.80	747.73			
15	T.O.D.	749.09	749.06	749.03	749.00	748.96	748.93	748.90	748.87	748.87	748.84	748.80	748.77	748.74	748.71	748.68	748.67	748.64	748.61	748.58	748.55	748.52	748.48	748.45			
	T.O.S.	748.25	748.25	748.24	748.22	748.17	748.09	748.00	748.02	748.02	747.96	747.95	747.93	747.89	747.83	747.82	747.82	747.74	747.77	747.78	747.77	747.73	747.67	747.61			
16	T.O.D.	748.97	748.93	748.90	748.87	748.84	748.81	748.77	748.74	748.74	748.71	748.68	748.65	748.61	748.58	748.55	748.55	748.52	748.49	748.45	748.42	748.39	748.36	748.33			
	T.O.S.	748.12	748.12	748.12	748.09	748.04	747.97	747.87	747.89	747.89	747.83	747.82	747.80	747.76	747.70	747.70	747.69	747.61	747.64	747.66	747.64	747.60	747.54	747.48			
17	T.O.D.	748.84	748.81	748.77	748.74	748.71	748.68	748.65	748.62	748.61	748.58	748.55	748.52	748.49	748.45	748.42	748.42	748.39	748.36	748.33	748.29	748.26	748.23	748.20			
	T.O.S.	747.99	747.99	747.99	747.97	747.91	747.84	747.74	747.76	747.76	747.70	747.70	747.67	747.63	747.58	747.57	747.56	747.48	747.51	747.53	747.52	747.47	747.42	747.35			
18	T.O.D.	748.71	748.68	748.65	748.61	748.58	748.55	748.52	748.49	748.49	748.45	748.42	748.39	748.36	748.33	748.29	748.29	748.26	748.23	748.20	748.17	748.13	748.10	748.07			
	T.O.S.	747.86	747.87	747.87	747.84	747.79	747.70	747.60	747.63	747.63	747.57	747.56	747.54	747.50	747.44	747.44	747.44	747.34	747.38	747.40	747.40	747.35	747.29	747.22			
E. DECK EDGE	T.O.D.	748.67	748.64	748.61	748.57	748.54	748.51	748.48	-	748.45	748.41	748.38	748.35	748.32	748.29	748.25	-	748.22	748.19	748.16	748.13	748.09	748.06	748.03			

THESE ELEVATIONS ARE TO TOP OF STEEL (SPLICE AND COVER PLATE THICKNESS, IF APPLICABLE, ARE ACCOUNTED FOR) AND THEY ARE FOR THE MATERIAL AS ERECTED. THE ELEVATION OF THE TOP STEEL AT THE FIELD SPLICE POINTS SHALL BE CHECKED, AND CORRECTED, IF POSSIBLE, AFTER ERECTION AND BEFORE PERMANENTLY BOLTING THE DIAPHRAGMS IN PLACE.





DECK PLAN

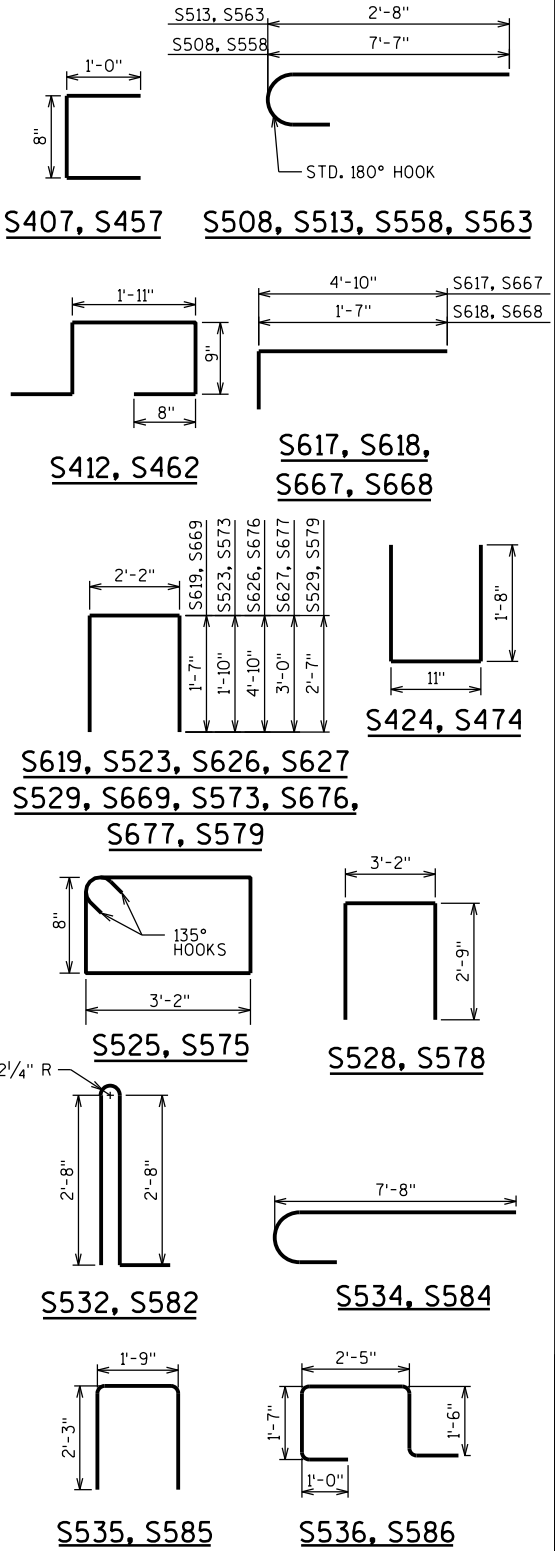


SUPERSTRUCTURE BILL OF BARS

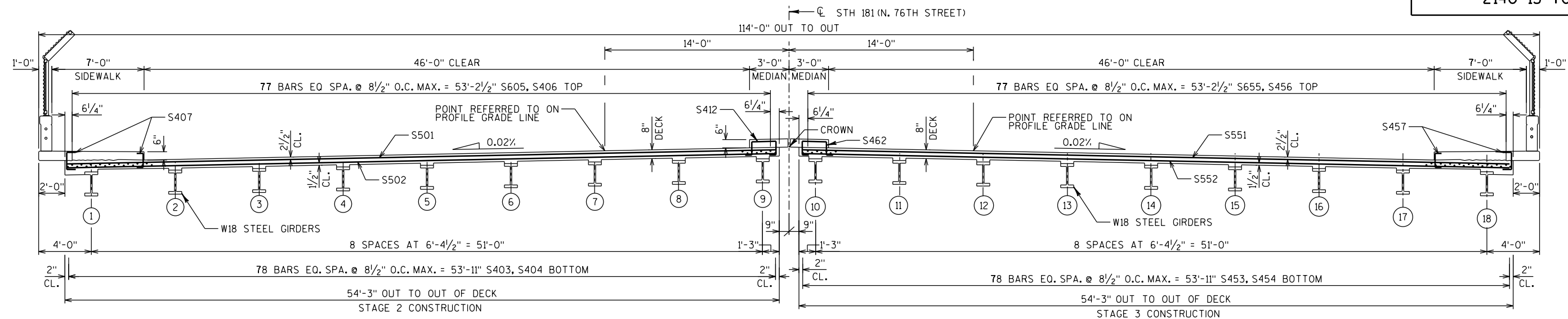
MARK	COATED	NO. REQ'D	LENGTH	BAR SERIES	BENT	LOCATION
S501	X	204	53'-11"			STAGE 2 - DECK TRANSVERSE TOP
S502	X	203	53'-11"			STAGE 2 - DECK TRANSVERSE BOTTOM
S403	X	156	45'-0"			STAGE 2 - DECK LONGITUDINAL BOTTOM
S404	X	78	32'-4"			STAGE 2 - DECK LONGITUDINAL BOTTOM
S605	X	77	40'-0"			STAGE 2 - DECK LONGITUDINAL TOP AT PIER
S406	X	154	41'-2"			STAGE 2 - DECK LONGITUDINAL TOP
S407	X	476	2'-6"		X	STAGE 2 - SIDEWALK DOWEL
S508	X	238	8'-2"		X	STAGE 2 - SIDEWALK TRANSVERSE TOP
S409	X	80	3'-0"			STAGE 2 - SIDEWALK TRANSVERSE BOTTOM
S410	X	30	40'-0"			STAGE 2 - SIDEWALK LONGITUDINAL
S411	X	30	21'-0"			STAGE 2 - SIDEWALK LONGITUDINAL
S412	X	238	4'-5"		X	STAGE 2 - MEDIAN DOWEL
S513	X	238	4'-9"		X	STAGE 2 - MEDIAN TRANSVERSE
S414	X	14	40'-0"			STAGE 2 - MEDIAN LONGITUDINAL
S415	X	14	21'-0"			STAGE 2 - MEDIAN LONGITUDINAL
S617	X	8	5'-8"		X	STAGE 2 - DIAPH. B.F. HORIZ. AT EXTERIOR
S618	X	4	2'-5"		X	STAGE 2 - DIAPH. B.F. HORIZ. AT MEDIAN
S619	X	4	5'-0"		X	STAGE 2 - DIAPH. HORIZ. AT MEDIAN
S520	X	36	6'-0"			STAGE 2 - DIAPH. HORIZ. AT GIRDER
S421	X	32	3'-0"			STAGE 2 - DIAPH. HORIZ.
S622	X	128	5'-11"			STAGE 2 - DIAPH. HORIZ.
S523	X	140	5'-7"		X	STAGE 2 - DIAPH. VERT.
S424	X	64	4'-1"		X	STAGE 2 - DIAPH. VERT.
S525	X	168	8'-4"		X	STAGE 2 - DIAPH. VERT.
S626	X	8	11'-6"		X	STAGE 2 - DIAPH. HORIZ. AT EXTERIOR
S627	X	2	7'-10"		X	STAGE 2 - DIAPH. HORIZ. AT EXTERIOR
S528	X	4	8'-5"		X	STAGE 2 - DIAPH. VERT. AT EXTERIOR
S529	X	6	7'-1"		X	STAGE 2 - DIAPH. VERT. AT EXTERIOR
S430	X	12	40'-0"			STAGE 2 - PARAPET HORIZ.
S431	X	12	21'-0"			STAGE 2 - PARAPET HORIZ.
S532	X	120	6'-8"		X	STAGE 2 - PARAPET VERT. DOWEL
S534	X	24	8'-3"		X	STAGE 2 - SIDEWALK TRANSV. @ LIGHT STD.
S535	X	8	6'-0"		X	STAGE 2 - PARAPET VERT. @ LIGHT STD.
S536	X	8	7'-3"		X	STAGE 2 - PARAPET VERT. @ LIGHT STD.
S637	X	14	10'-0"		X	STAGE 2 - PARAPET HORIZ. @ LIGHT STD.
S538	X	24	7'-8"			STAGE 2 - SIDEWALK TRANSV. @ LIGHT STD.
S539	X	4	3'-2"		X	STAGE 2 - PARAPET VERT. @ LIGHT STD.
S540	X	4	3'-4"		X	STAGE 2 - PARAPET VERT. @ LIGHT STD.
S551	X	204	53'-11"			STAGE 3 - DECK TRANSVERSE TOP
S552	X	203	53'-11"			STAGE 3 - DECK TRANSVERSE BOTTOM
S453	X	156	45'-0"			STAGE 3 - DECK LONGITUDINAL BOTTOM
S454	X	78	32'-4"			STAGE 3 - DECK LONGITUDINAL BOTTOM
S655	X	77	40'-0"			STAGE 3 - DECK LONGITUDINAL TOP AT PIER
S456	X	154	41'-2"			STAGE 3 - DECK LONGITUDINAL TOP
S457	X	476	2'-6"		X	STAGE 3 - SIDEWALK DOWEL
S558	X	238	8'-2"		X	STAGE 3 - SIDEWALK TRANSVERSE TOP
S459	X	80	3'-0"			STAGE 3 - SIDEWALK TRANSVERSE BOTTOM
S460	X	30	40'-0"			STAGE 3 - SIDEWALK LONGITUDINAL
S461	X	30	21'-0"			STAGE 3 - SIDEWALK LONGITUDINAL
S462	X	238	4'-5"		X	STAGE 3 - MEDIAN DOWEL
S563	X	238	4'-9"		X	STAGE 3 - MEDIAN TRANSVERSE
S464	X	14	40'-0"			STAGE 3 - MEDIAN LONGITUDINAL
S465	X	14	21'-0"			STAGE 3 - MEDIAN LONGITUDINAL
S667	X	8	5'-8"		X	STAGE 3 - DIAPH. B.F. HORIZ. AT EXTERIOR
S668	X	4	2'-5"		X	STAGE 3 - DIAPH. B.F. HORIZ. AT MEDIAN
S669	X	4	5'-0"		X	STAGE 3 - DIAPH. HORIZ. AT MEDIAN
S570	X	36	6'-0"			STAGE 3 - DIAPH. HORIZ. AT GIRDER
S471	X	32	3'-0"			STAGE 3 - DIAPH. HORIZ.
S672	X	128	5'-11"			STAGE 3 - DIAPH. HORIZ.
S573	X	140	5'-7"		X	STAGE 3 - DIAPH. VERT.
S474	X	64	4'-1"		X	STAGE 3 - DIAPH. VERT.
S575	X	168	8'-4"		X	STAGE 3 - DIAPH. VERT.
S676	X	8	11'-6"		X	STAGE 3 - DIAPH. HORIZ. AT EXTERIOR
S677	X	2	7'-10"		X	STAGE 3 - DIAPH. HORIZ. AT EXTERIOR
S578	X	4	8'-5"		X	STAGE 3 - DIAPH. VERT. AT EXTERIOR
S579	X	6	7'-1"		X	STAGE 3 - DIAPH. VERT. AT EXTERIOR
S480	X	12	40'-0"			STAGE 3 - PARAPET HORIZ.
S481	X	12	21'-0"			STAGE 3 - PARAPET HORIZ.
S582	X	120	6'-8"		X	STAGE 3 - PARAPET VERT. DOWEL
S584	X	24	8'-3"		X	STAGE 3 - SIDEWALK TRANSV. @ LIGHT STD.
S585	X	8	6'-0"		X	STAGE 3 - PARAPET VERT. @ LIGHT STD.
S586	X	8	7'-3"		X	STAGE 3 - PARAPET VERT. @ LIGHT STD.
S687	X	14	10'-0"		X	STAGE 3 - PARAPET HORIZ. @ LIGHT STD.
S588	X	24	7'-8"			STAGE 3 - SIDEWALK TRANSV. @ LIGHT STD.
S589	X	4	3'-2"		X	STAGE 3 - PARAPET VERT. @ LIGHT STD.
S590	X	4	3'-4"		X	STAGE 3 - PARAPET VERT. @ LIGHT STD.

THE FIRST DIGIT OR THE FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.
ALL DIMENSIONS IN THE BAR BENDS ARE OUT TO OUT.

STATE PROJECT NUMBER
2140-13-70



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
SUPERSTRUCTURE PLAN		SHEET 16 OF 23	



TYPICAL SECTION

LOOKING NORTH

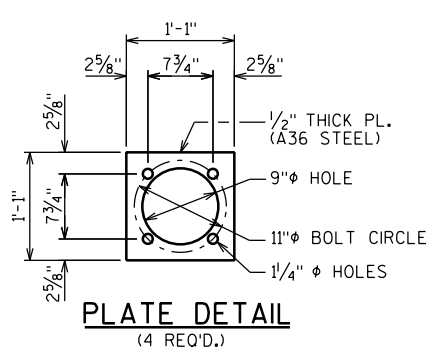
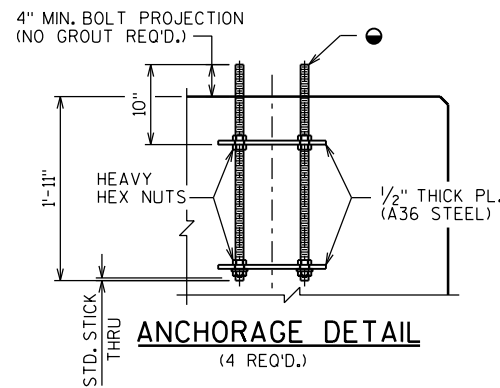


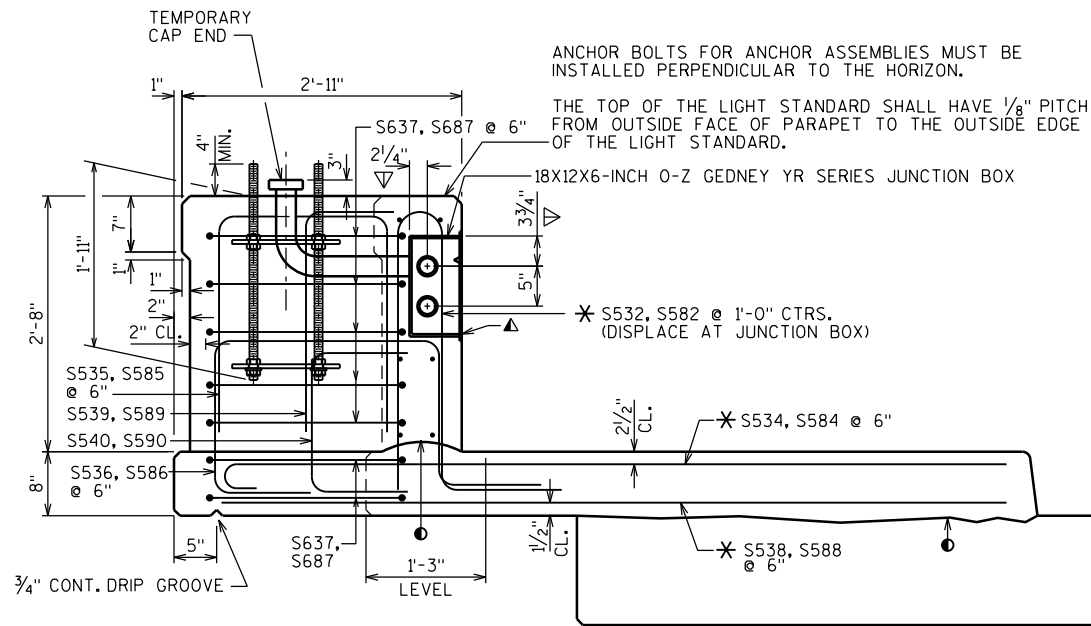
PLATE DETAIL

(4 REQ'D.)

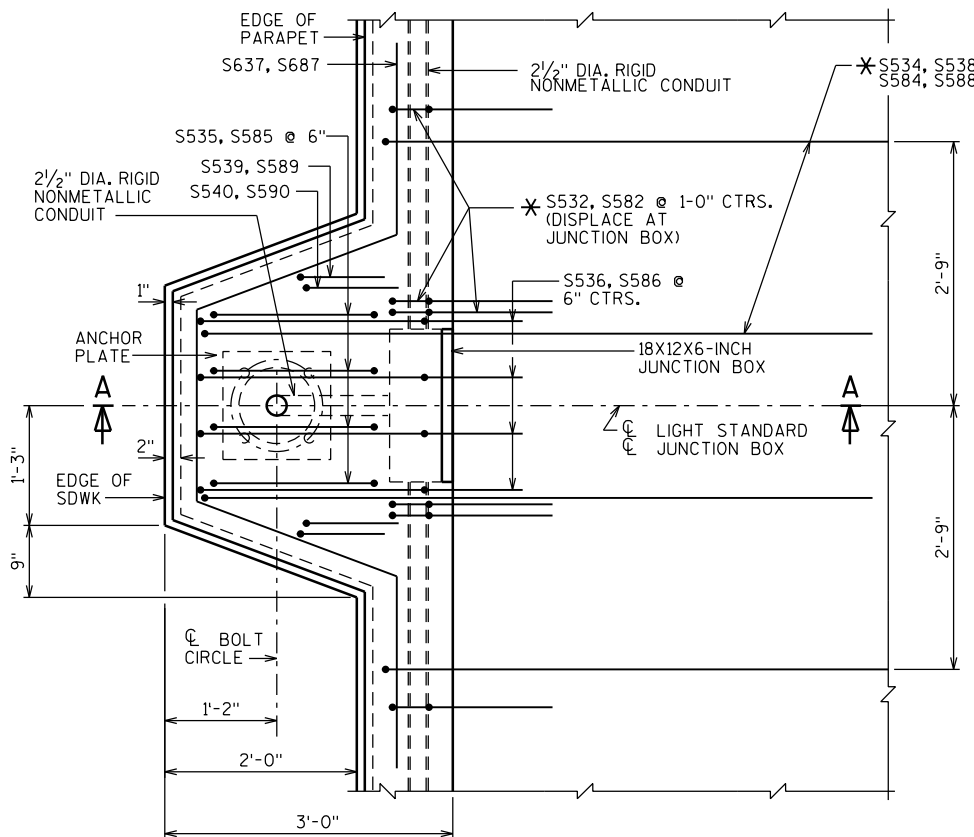


ANCHORAGE DETAIL

(4 REQ'D.)



SECTION A-A



PLAN AT LIGHT STANDARD

LEGEND

- 1" THREADED ANCHOR BOLTS
ASTM A449 OR AASHTO M 314-90 GR 55.
HOT DIP ASTM A153, CLASS C, UPPER 8"
OF BOLT INCLUDING NUTS & WASHERS.
PROVIDE ENLARGED THREAD ON NUTS
FOR PROPER FIT AFTER GALVANIZING.
PROVIDE DOUBLE FLAT WASHERS & NUTS.
- CONSTR. JT. STRIKE OFF AS SHOWN
- ▲ CUT OUT ± 1" OF GASKET AT BOTTOM
OF JUNCTION BOX COVER TO ALLOW
FOR DRAINAGE.

* THESE BARS ARE IN ADDITION TO
STANDARD TRANSVERSE BARS IN
SIDEWALK.

▽ LOCATION OF CONDUIT IS MEASURED
FROM OUTSIDE EDGE OF JUNCTION
BOX.

NOTES

BID ITEMS SHALL BE:
"JUNCTION BOXES 18X12X6-INCH, EACH."
"ANCHOR ASSEMBLIES LIGHT POLES ON STRUCTURE"
"CONDUIT RIGID NONMETALLIC SCHEDULE 40 2 1/2-INCH"

EXPANSION FITTINGS, ANGLES AND ADAPTER FITTINGS TO BE INCIDENTAL
TO "CONDUIT RIGID NONMETALLIC SCHEDULE 40 2 1/2-INCH".

JUNCTION BOXES TO BE O-Z GEDNEY YR SERIES.

APPROVED MANUFACTURER OR EQUIVALENT - EXPANSION FITTING:
CARLON E945K

3/8" NYLON PULL WIRE/ROPE IS REQUIRED FOR ALL RIGID NONMETALLIC CONDUIT
AND SHALL BE INCIDENTAL TO CONDUIT INSTALLATION.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
SUPERSTRUCTURE CROSS SECTION & LIGHT STANDARD		SHEET 17 OF 23	

NOTES

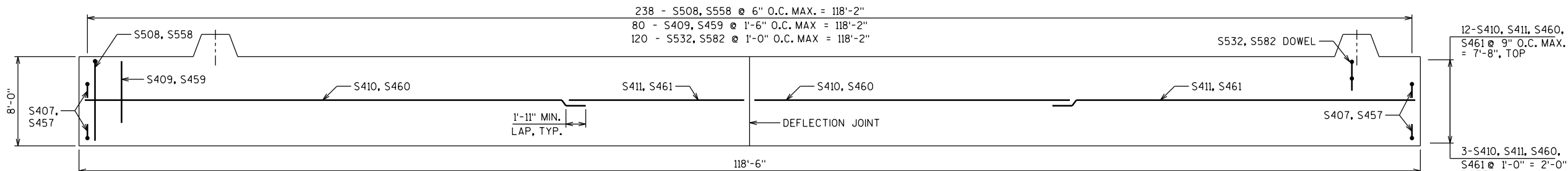
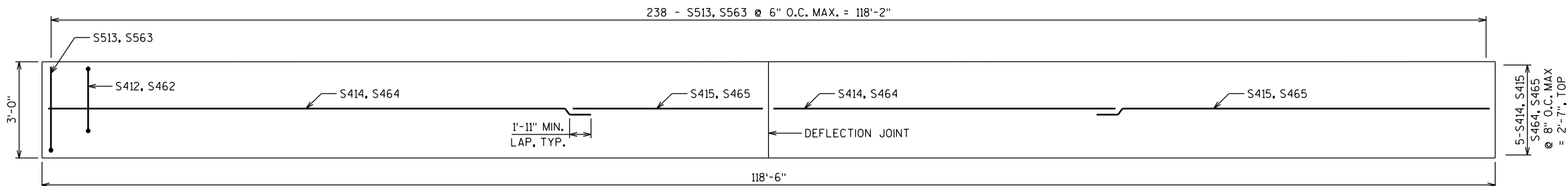
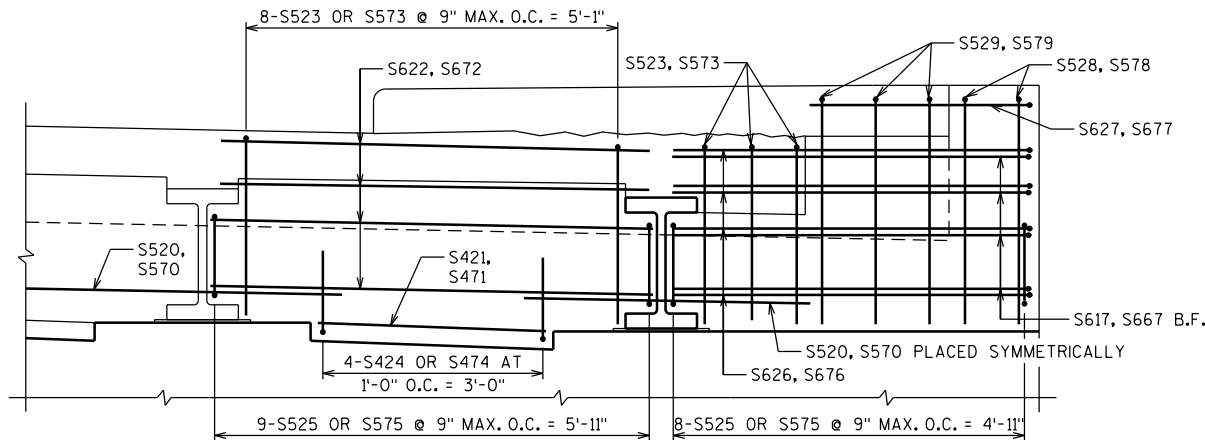
WHEN PARAPETS ARE POURED CONTINUOUSLY FROM END TO END, THEY SHALL BE SEPARATED AT THE DEFLECTION JOINTS BY A PIECE OF $\frac{1}{8}$ " ZINC OR PLASTIC PLATE CUT AS SHOWN IN THE "DEFLECTION JOINT DETAIL". IF CONSTRUCTION JOINTS IN PARAPETS ARE USED AT THE DEFLECTION JOINTS, ONE SIDE OF THE JOINT SHALL BE COATED WITH AN APPROVED LIQUID BOND BREAKER AND PLATE SEPARATORS MAY BE OMITTED.

☑ CONSTRUCTION JOINT - STRIKE OFF AS SHOWN AND LEAVE ROUGH, FOR DECK POUR. MATCH BRIDGE X-SLOPE.

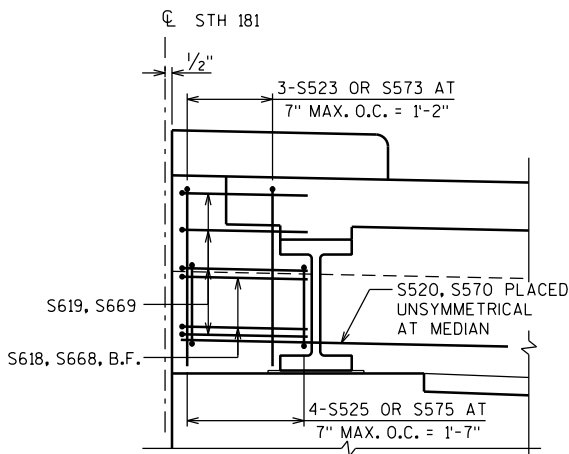
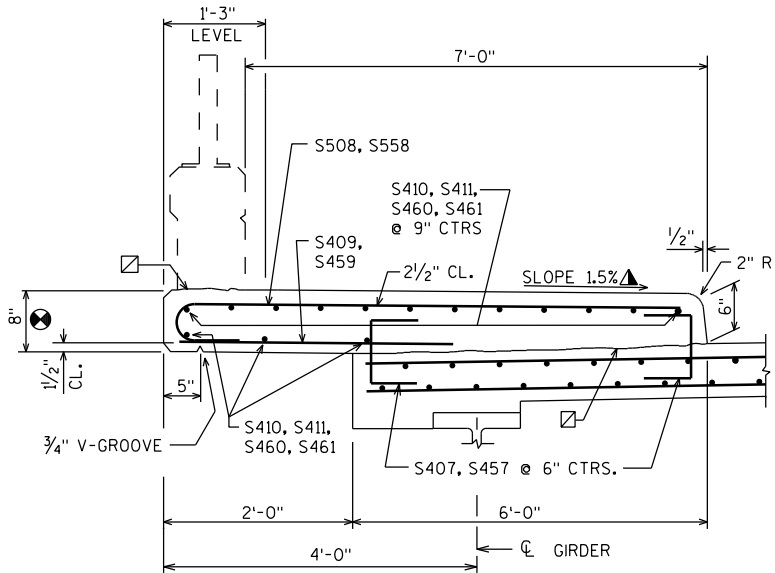
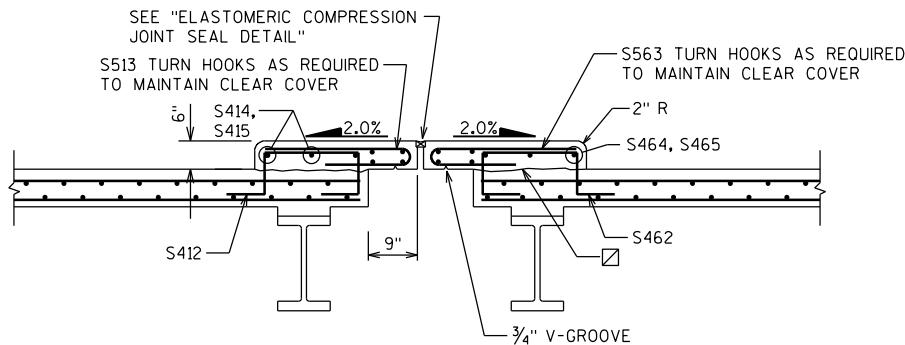
⊗ 8" MIN. SIDEWALK THICKNESS ALSO REQ'D AT EDGE OF DECK.

▲ ± 0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.

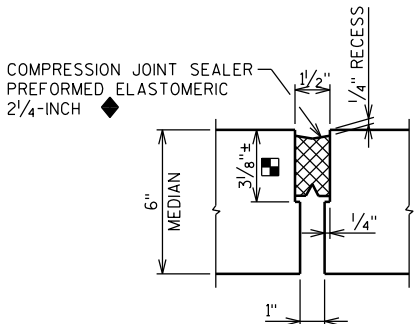
CLEAN ALL LOOSE MATERIAL ON THE DECK AT THE MEDIAN LOCATION PRIOR TO MEDIAN PLACEMENT USING HIGH PRESSURE WATER OR AIR, ENSURING ALL FREE-STANDING WATER IS REMOVED PRIOR TO MEDIAN PLACEMENT. NEAT CEMENT IS REQUIRED AS PER 509.3.9.2 OF THE STANDARD SPECIFICATIONS UNLESS THE MEDIAN IS POURED WITHIN 45 DAYS OF COMPLETING THE DECK POUR.

**SIDEWALK PLAN****MEDIAN PLAN****SECTION AT DIAPHRAGM AT END OF ABUTMENT**

(DECK REINFORCEMENT NOT SHOWN FOR CLARITY.)

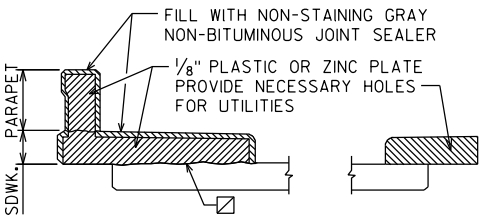
**SECTION AT DIAPHRAGM AT MEDIAN****SECTION THRU SIDEWALK****CROSS SECTION THRU ANCHORED MEDIAN**

LOOKING NORTH

**ELASTOMERIC COMPRESSION SEAL DETAIL**

VARIES BASED ON JOINT MANUFACTURER

MANUFACTURER SHALL LABEL TOP OF SEAL

**DEFLECTION JOINT DETAIL**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
SUPERSTRUCTURE SIDEWALK AND MEDIAN DETAILS			SHEET 18 OF 23

FILE =
SCALE =

POLYETHYLENE SHEETS SHALL BE INCIDENTAL TO CONCRETE MASONRY BRIDGES. INSTALL AN ELASTOMERIC COMPRESSION SEAL IN THE APPROACH SLAB AND MEDIAN. THE COMPRESSION SEAL SHALL EXTEND UP THE VERTICAL FACE OF THE MEDIAN.

102 STEEL TROWEL TOP SURFACE OF FOOTING AND PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THK.) OF POLYETHYLENE SHEETS OVER THE ENTIRE TOP OF FOOTING.

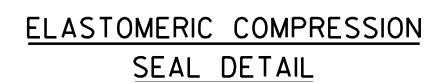
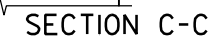
103 PLACE MULTIPLE LAYERS (0.03" MIN. TOTAL THK.) OF POLYETHYLENE SHEETS OVER THE ENTIRE TOP OF THE SUBGRADE BENEATH THE SLAB.

- ▲ SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).
- SEE PARAPET STANDARD DETAILS FOR REINFORCEMENT, LOCATION OF NAME PLATE AND BENCH MARK WITH RESPECT TO THE END OF PARAPET, ETC.
- ☑ CONST. JOINT - STRIKE OFF AS SHOWN AND LEAVE ROUGH. FOR DECK POUR MATCH BRIDGE X-SLOPE.
- ☑ SLOPE TO DRAIN.
- ☑ MEASURED NORMAL TO ABUTMENT.
- ★ FOLLOW FDM 14-10-15 REQUIREMENTS FOR ROADWAY APPROACH PAVEMENT.
- ☆ THE BID ITEM FOR SS901 AND SS951 SHALL BE STANDARD SPECIAL PROVISION "BAR STEEL REINFORCEMENT HS STAINLESS STRUCTURES".
- ◆ VARIES BASED ON JOINT MANUFACTURER
- ◆ MANUFACTURER SHALL LABEL TOP OF SEAL
- ◇ 1" FILLER AT APPROACH SLAB

21



SOUTH ABUTMENT	SLAB	SHOWN
NORTH ABUTMENT	SLAB	SIMILAR



	POINT	S. APPROACH	N. APPROACH
A	STA.	120+24.75	121+83.25
	ELEV.	748.59	747.74
B	STA.	120+24.75	121+83.25
	ELEV.	749.57	748.72
C	STA.	120+24.75	121+83.25
	ELEV.	748.59	747.74

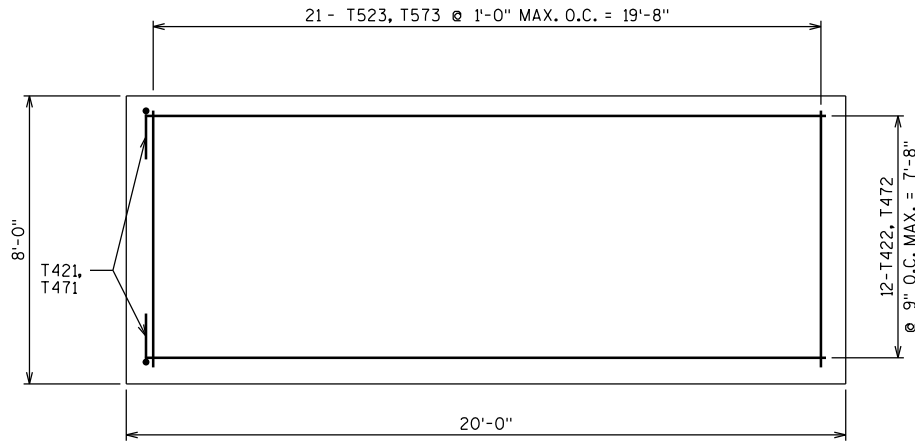


SECTION THRU APPROACH SLAB

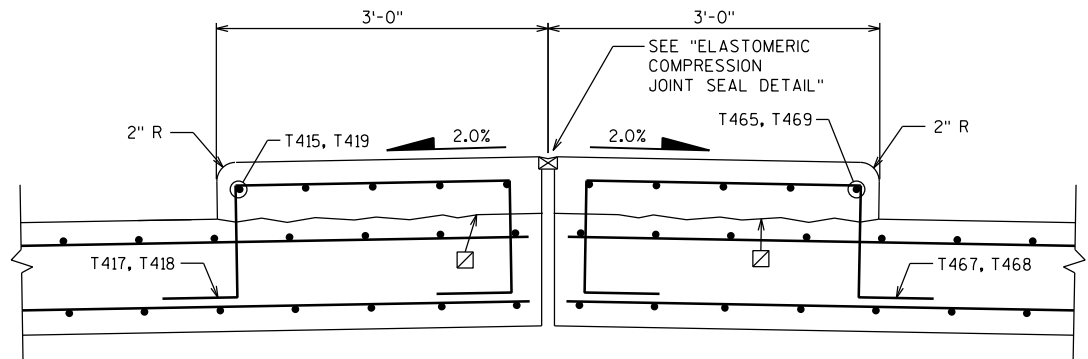
SECTION G-G



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
		DRAWN BY RBH	PLANS CK'D. RPE
STRUCTURAL APPROACH SLAB		SHEET 19 OF 2	



SIDEWALK PLAN ON THE STRUCTURAL APPROACH SLAB



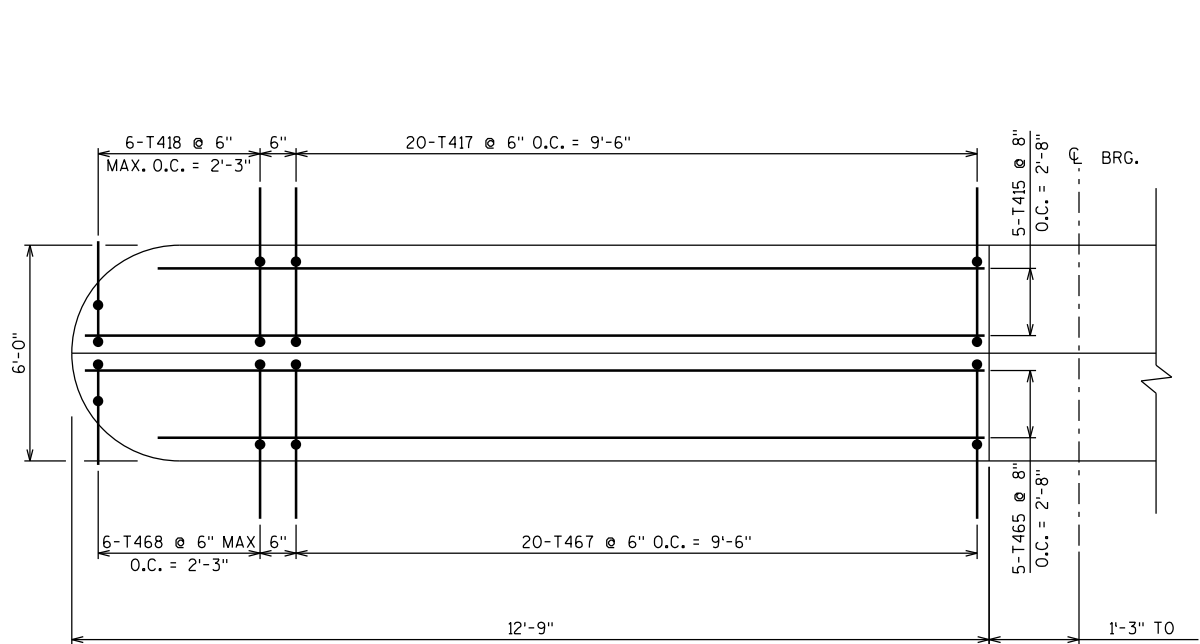
CROSS SECTION THRU ANCHORED MEDIAN ON THE STRUCTURAL APPROACH SLAB
LOOKING NORTH

STRUCTURAL APPROACH SLAB BILL OF BARS

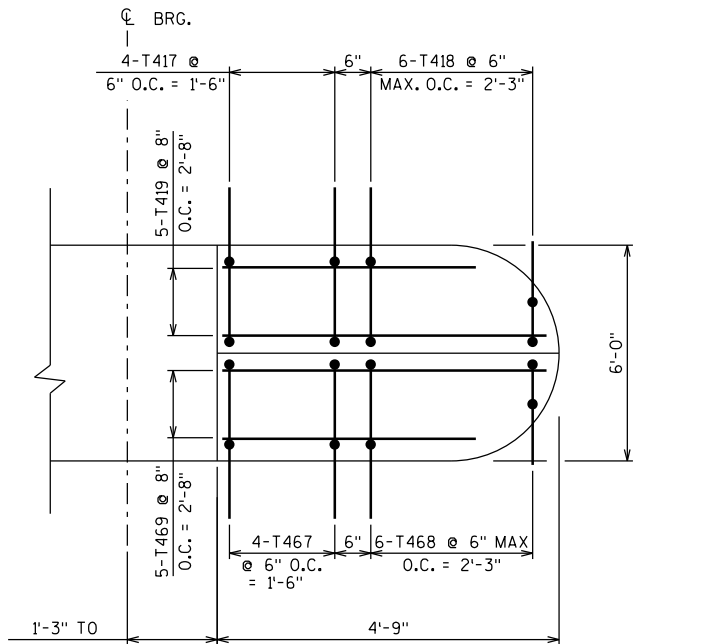
MARK	COATED	S. STR. APPROACH SLAB	N. STR. APPROACH SLAB	LENGTH	BAR SERIES	BENT	LOCATION
T501	X	58	58	12'-2"		X	STAGE 2 - APPROACH SLAB FTG. - STIRRUP
T802	X	12	12	56'-8"			STAGE 2 - APPROACH SLAB FTG. - TRANS.
T803	X	93	93	21'-6"		X	STAGE 2 - APPROACH SLAB - LONG. - BOT.
T505	X	58	58	19'-8"			STAGE 2 - APPROACH SLAB - LONG. - TOP
T507	X	21	21	56'-8"			STAGE 2 - APPROACH SLAB - TRANS. - BOT.
T508	X	21	21	56'-8"			STAGE 2 - APPROACH SLAB - TRANS. - TOP
T415	X	5	-	10'-10"	X		STAGE 2 - SOUTH MEDIAN LONG.
T417	X	20	4	6'-0"		X	STAGE 2 - MEDIAN TRANS.
T418	X	6	6	5'-3"	X	X	STAGE 2 - MEDIAN TRANS.
T419	X	-	5	2'-11"	X		STAGE 2 - NORTH MEDIAN LONG.
T421	X	42	42	3'-1"		X	STAGE 2 - SIDEWALK DOWEL
T422	X	12	12	19'-8"			STAGE 2 - SIDEWALK LONG.
T523	X	21	21	7'-7"			STAGE 2 - SIDEWALK TRANS.
T551	X	58	58	12'-2"		X	STAGE 3 - APPROACH SLAB FTG. - STIRRUP
T852	X	12	12	56'-8"			STAGE 3 - APPROACH SLAB FTG. - TRANS.
T853	X	93	93	21'-6"		X	STAGE 3 - APPROACH SLAB - LONG. - BOT.
T555	X	58	58	19'-8"			STAGE 3 - APPROACH SLAB - LONG. - TOP
T557	X	21	21	56'-8"			STAGE 3 - APPROACH SLAB - TRANS. - BOT.
T558	X	21	21	56'-8"			STAGE 3 - APPROACH SLAB - TRANS. - TOP
T465	X	5	-	10'-10"	X		STAGE 3 - SOUTH MEDIAN LONG.
T467	X	20	4	6'-0"		X	STAGE 3 - MEDIAN TRANS.
T468	X	6	6	5'-3"	X	X	STAGE 3 - MEDIAN TRANS.
T469	X	-	5	2'-11"	X		STAGE 3 - NORTH MEDIAN LONG.
T471	X	42	42	3'-1"		X	STAGE 3 - SIDEWALK DOWEL
T472	X	12	12	19'-8"			STAGE 3 - SIDEWALK LONG.
T573	X	21	21	7'-7"			STAGE 3 - SIDEWALK TRANS.

STRUCTURAL APPROACH SLAB - STAINLESS STEEL - BILL OF BARS							
MARK	COATED	S. STR. APPROACH SLAB	N. STR. APPROACH SLAB	LENGTH	BAR SERIES	BENT	LOCATION
SS901		58	58	5'-0"		X	STAGE 2 - CONC. ABUT. DIAPH. TO APPROACH SLAB
SS951		58	58	5'-0"		X	STAGE 3 - CONC. ABUT. DIAPH. TO APPROACH SLAB

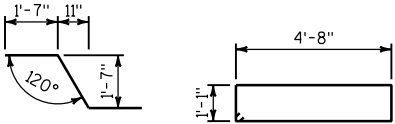
THE FIRST DIGIT OR FIRST TWO DIGITS OF A BAR MARK INDICATES THE BAR SIZE.
ALL DIMENSIONS IN THE BAR BENDS ARE OUT TO OUT.



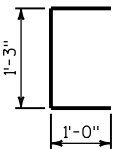
MEDIAN PLAN
SOUTH APPROACH



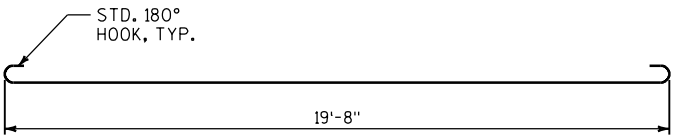
MEDIAN PLAN
NORTH APPROACH



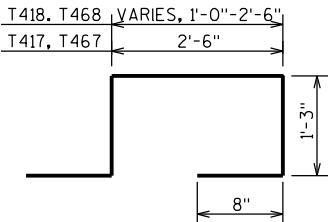
SS901, SS951 T501, T551



T421, T471



T803, T853



T418, T468 VARIES, 1'-0"-2'-6"
T417, T467 2'-6"
T417, T418
T467, T468

BAR SERIES TABLE

MARK	NO REQ'D	LENGTH
T415	1 SERIES OF 5	9'-4" TO 12'-4"
T418	2 SERIES OF 6	3'-8" TO 5'-2"
T419	1 SERIES OF 5	1'-5" TO 4'-5"
T465	1 SERIES OF 5	9'-4" TO 12'-4"
T468	2 SERIES OF 6	3'-8" TO 5'-2"
T469	1 SERIES OF 5	1'-5" TO 4'-5"

LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR LENGTH CALCULATIONS. SEE BAR SERIES FOR ACTUAL LENGTHS.
BUNDLE AND TAG EACH SERIES SEPARATELY.

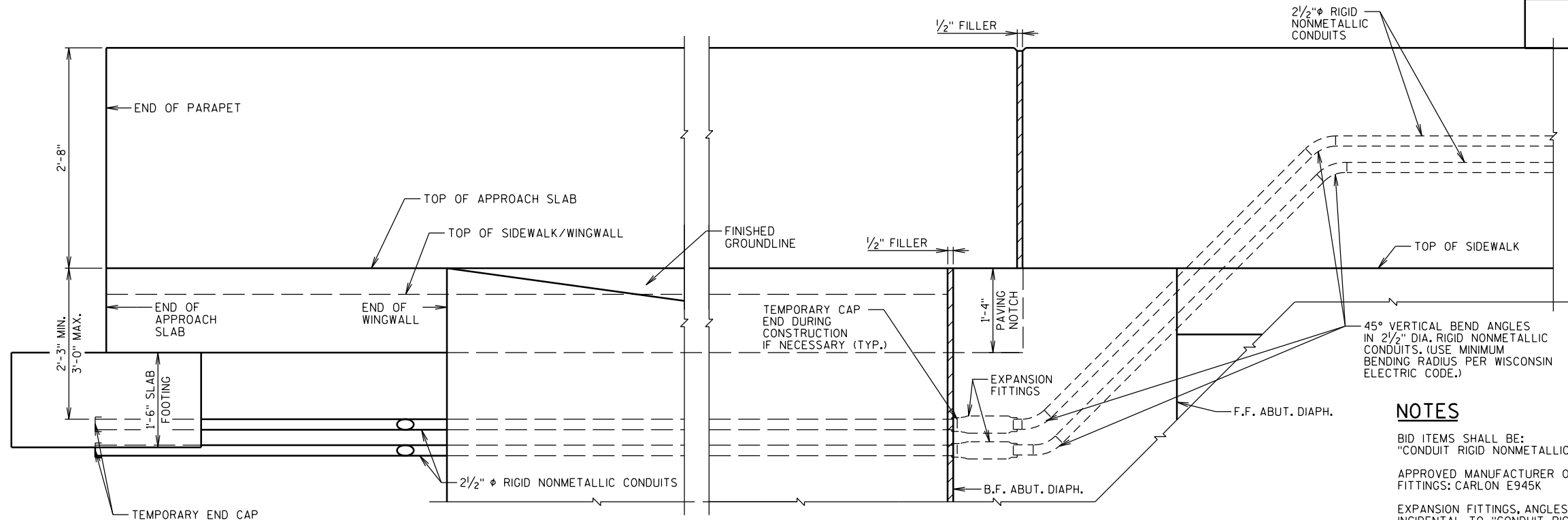
NOTES

- ☒ CONSTRUCTION JOINT - STRIKE OFF AS SHOWN AND LEAVE ROUGH, FOR APPROACH SLAB POUR. MATCH BRIDGE X-SLOPE.

CLEAN ALL LOOSE MATERIAL ON THE APPROACH SLAB AT THE MEDIAN LOCATION PRIOR TO MEDIAN PLACEMENT USING HIGH PRESSURE WATER OR AIR, ENSURING ALL FREE-STANDING WATER IS REMOVED PRIOR TO MEDIAN PLACEMENT. NEAT CEMENT IS REQUIRED AS PER 509.3.9.2 OF THE STANDARD SPECIFICATIONS UNLESS THE MEDIAN IS POURED WITHIN 45 DAYS OF COMPLETING THE APPROACH SLAB POUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
STRUCTURAL APPROACH SLAB DETAILS		SHEET 20 OF 23	

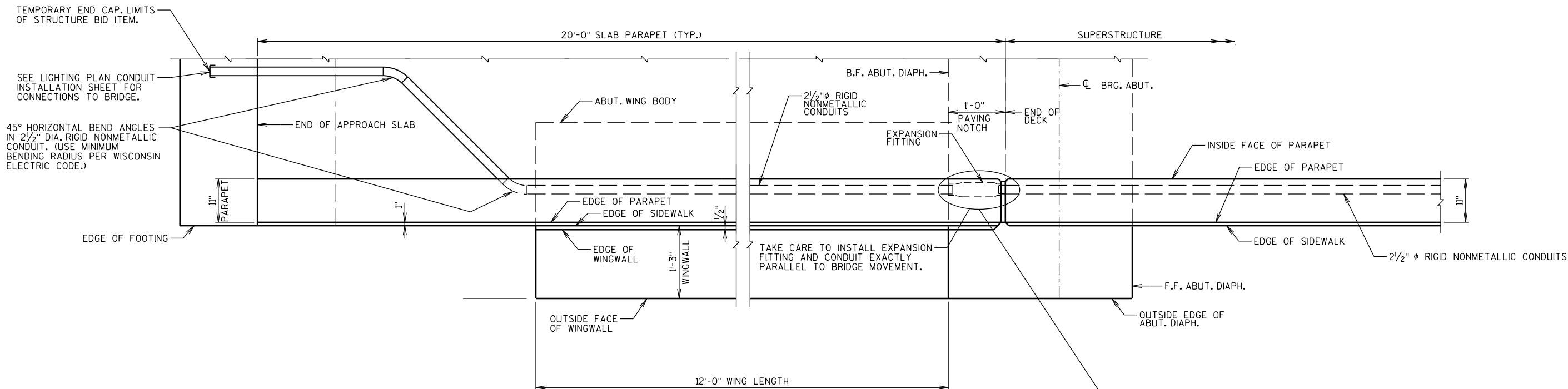
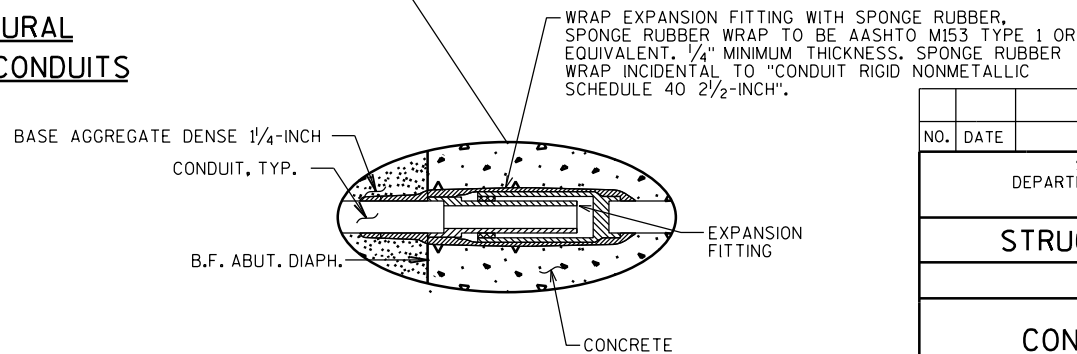
FILE =
SCALE =

**NOTES**

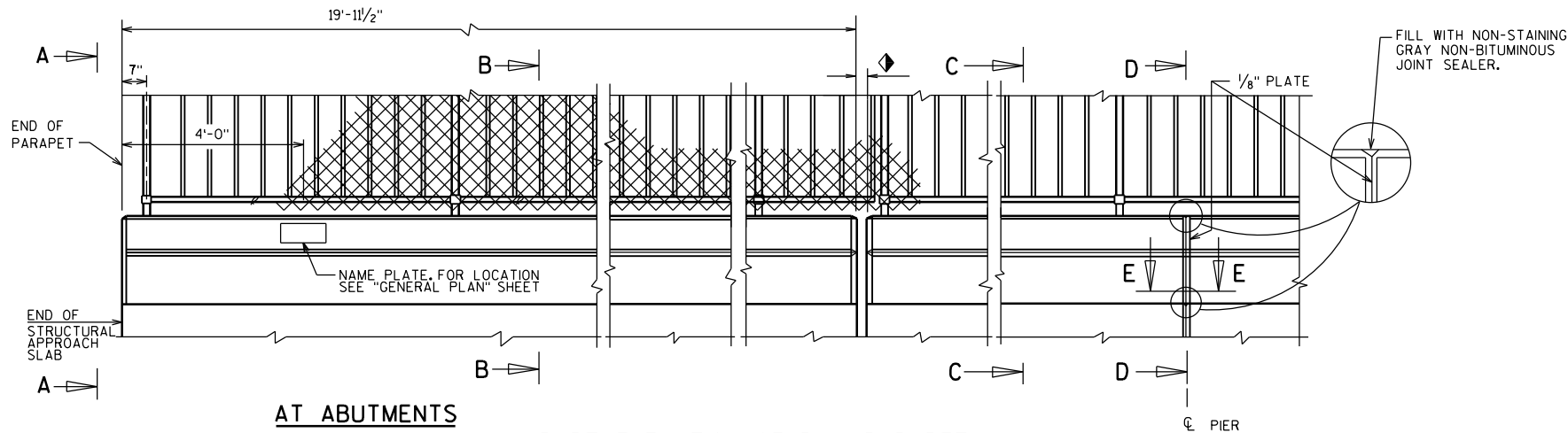
BID ITEMS SHALL BE:
"CONDUIT RIGID NONMETALLIC SCHEDULE 40 2 1/2-INCH"

APPROVED MANUFACTURER OR EQUIVALENT - EXPANSION
FITTINGS: CARLON E945K

EXPANSION FITTINGS, ANGLES AND ADAPTER FITTINGS TO BE
INCIDENTAL TO "CONDUIT RIGID NONMETALLIC SCHEDULE 40
2 1/2-INCH".

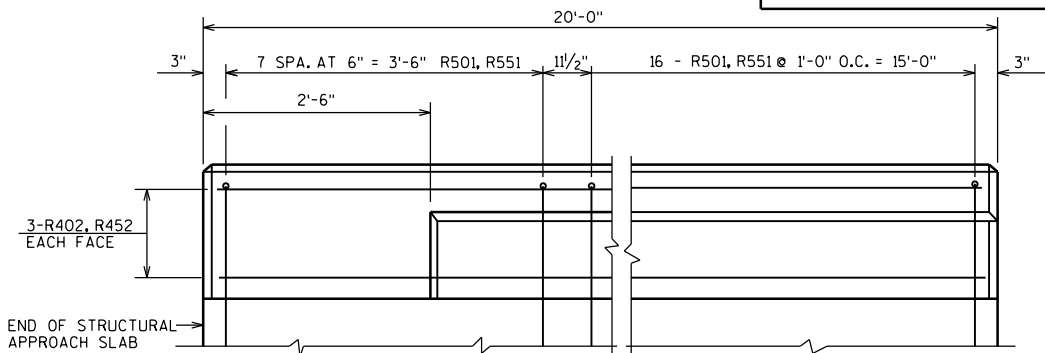
OUTSIDE ELEVATION OF WINGWALL/STRUCTURAL APPROACH SLAB/PARAPET SHOWING CONDUITS**PLAN VIEW OF WINGWALL/STRUCTURAL
APPROACH SLAB/PARAPET SHOWING CONDUITS**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
CONDUIT DETAILS		SHEET 21 OF 23	

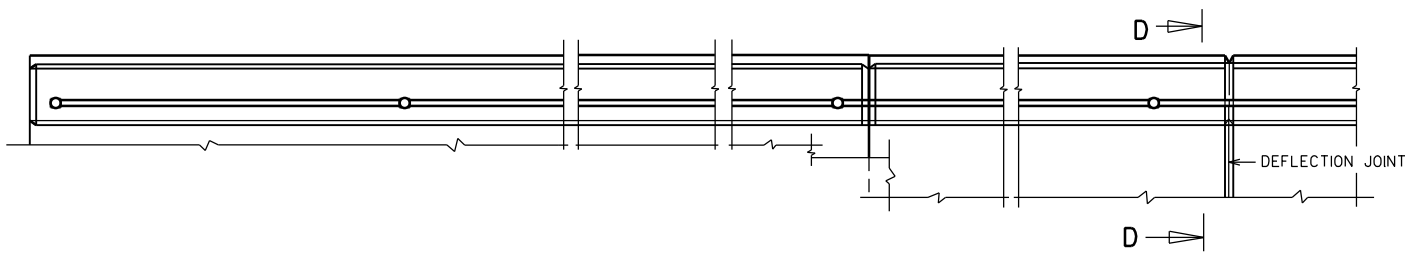


PART ELEVATION OF RAIL PARAPET

POST SPACING NOT SHOWN FOR CLARITY, SEE SHEET 23.



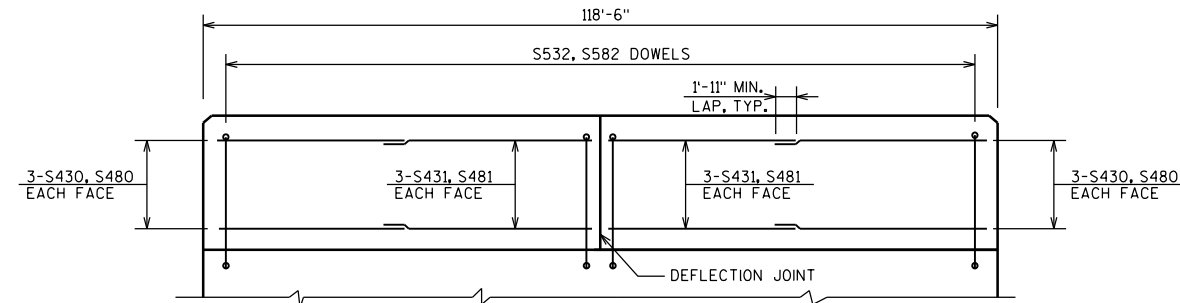
VIEW SHOWING OUTSIDE FACE OF PARAPET & REINF. ON APPROACH SLAB



AT ABUTMENTS

AT PIERS

PART PLAN OF RAIL PARAPET



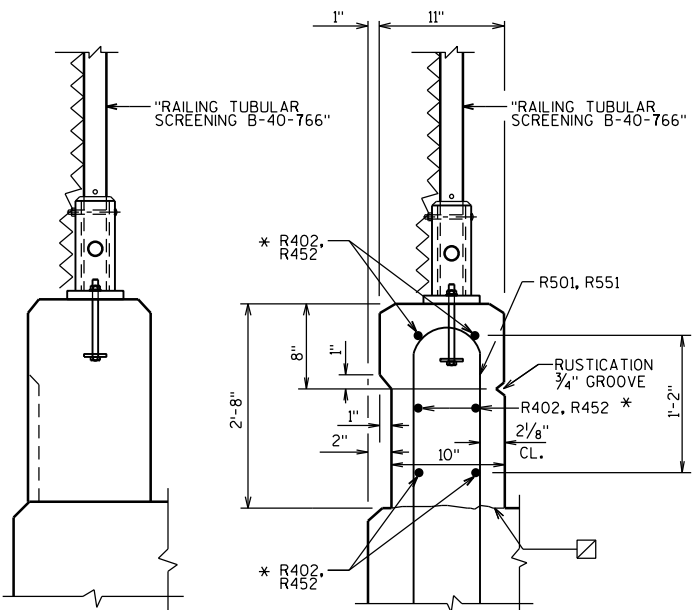
BRIDGE PARAPET ELEVATION

PARAPET BILL OF BARS

BAR MARK	COAT	S. ABUT.	N. ABUT.	LENGTH	BENT	BAR SERIES	LOCATION
R501	X	24	24	10'-4"	X		STAGE 2 PARAPET VERT.
R402	X	6	6	19'-6"			STAGE 2 PARAPET HORIZ.
R551	X	24	24	10'-4"	X		STAGE 3 PARAPET VERT.
R452	X	6	6	19'-6"			STAGE 3 PARAPET HORIZ.

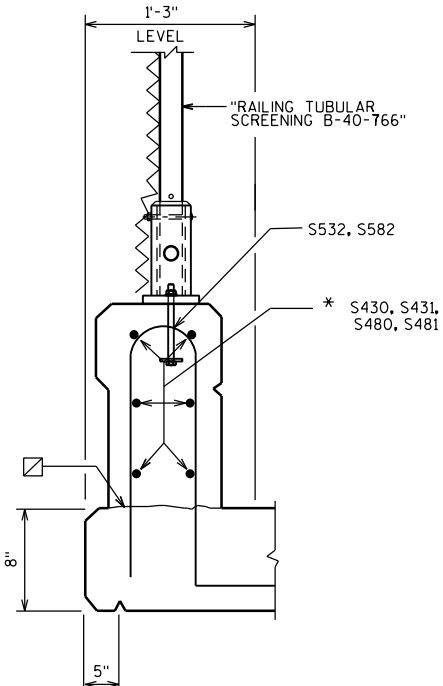
THE FIRST DIGIT OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE. ALL DIMENSIONS IN THE BAR BENDS ARE OUT TO OUT.

R501, R551



VIEW A

SECTION B



AT SIDEWALK

SECTION C

NOTES

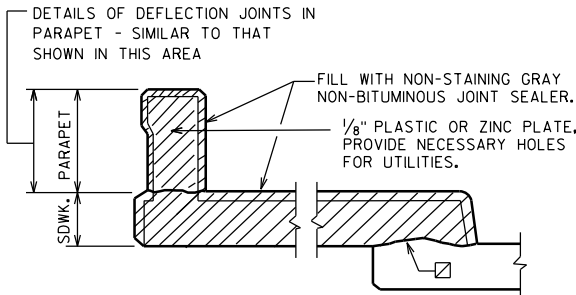
WHEN PARAPETS ARE POURED CONTINUOUSLY FROM END TO END, THEY SHALL BE SEPARATED AT THE DEFLECTION JOINTS BY A PIECE OF 1/8" ZINC OR PLASTIC PLATE CUT AS SHOWN IN SECTION "D" BY SHADED AREA. IF CONSTRUCTION JOINTS IN PARAPETS ARE USED AT THE DEFLECTION JOINTS, ONE SIDE OF JOINT SHALL BE COATED WITH AN APPROVED LIQUID BOND BREAKER AND PLATE SEPARATORS MAY BE USED.

LEGEND

☐ HORIZ. CONST. JOINT-STRIKE OFF AS SHOWN AND LEAVE ROUGH.

◆ 1/2" OPENING WITH FILLER

* OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-11". MIN. JOINT SPACING OF 80'-0". DEFINE CONST. JOINT WITH A 3/4" "V" GROOVE



SECTION D

SHOWING DEFLECTION JOINT IN PARAPET AND SIDEWALK AT PIER

SECTION E

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
VERTICAL FACE PARAPET 'A'		SHEET 22 OF 23	

NOTES

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.

STRUCTURAL TUBING SHALL CONFORM TO ASTM A500, GRADE B. PLATES, ANGLES, BARS AND SHIMS SHALL CONFORM TO ASTM A709, GRADE 36. FENCE FABRIC SHALL CONFORM TO ASTM F668, CLASS 2B.

ANCHORAGES SHALL BE ACCURATELY PLACED TO PROVIDE CORRECT ALIGNMENT OF RAILING. SET POSTS NORMAL TO GRADE.

ALL POST SPACING ARE TAKEN HORIZONTAL ALONG CENTER LINE OF RAILING AT BASE OF POST.

STEEL SHIMS SHALL BE PROVIDED AND USED UNDER BASE PLATES WHERE REQUIRED FOR ALIGNMENT, AND SHALL BE GALVANIZED.

CAULK AROUND PERIMETER OF BASE PLATES AND FILL PORTION OF SLOTTED HOLES AROUND ANCHOR BOLTS WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

CUT BOTTOM OF POST TO MAKE VERTICAL IN TRANSVERSE DIRECTION.

ANCHOR BOLTS, NUTS AND WASHERS SHALL BE EITHER STAINLESS STEEL OR ASTM 307. IF 307 IS USED, ANCHOR BOLTS, NUTS, AND WASHERS SHALL BE GALVANIZED.

THE BID ITEM SHALL BE "RAILING TUBULAR SCREENING B-40-766" WHICH SHALL INCLUDE ALL ITEMS SHOWN.

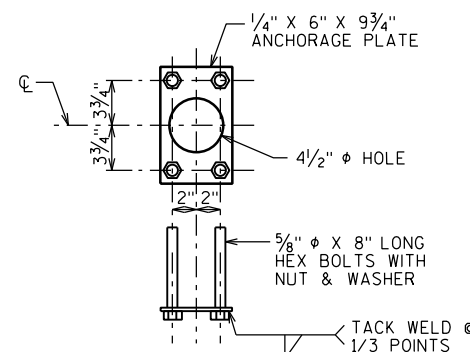
RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE NOT MORE THAN 3 POSTS.

VENT HOLES SHALL BE DRILLED IN MEMBERS AS REQUIRED TO FACILITATE GALVANIZING AND DRAINAGE.

ALL RAILING MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING THE STEEL RAILING SHALL BE GIVEN A #6 BLAST CLEANING PER SSPC SPECIFICATIONS.

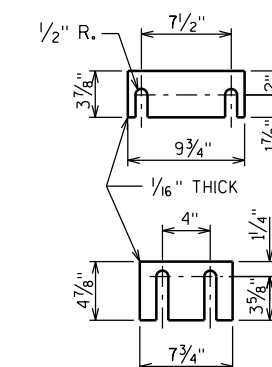
THE END OF THE FABRIC SHALL BE ATTACHED TO THE POST BY MEANS OF A TENSION BAR THREADED THROUGH THE END LOOPS OF THE FABRIC AND SECURED TO THE POST WITH CLAMPS & BOLT. THE FABRIC SHALL BE STRETCHED TO REMOVE ALL SLACK.

THERE SHALL BE AN ACCESS DOOR AT EACH LIGHT STANDARD. SEE SHEET 1.

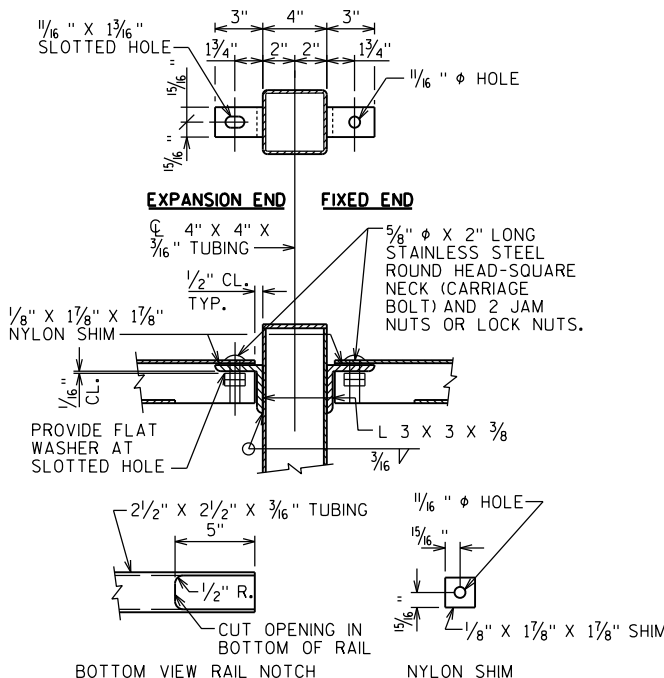
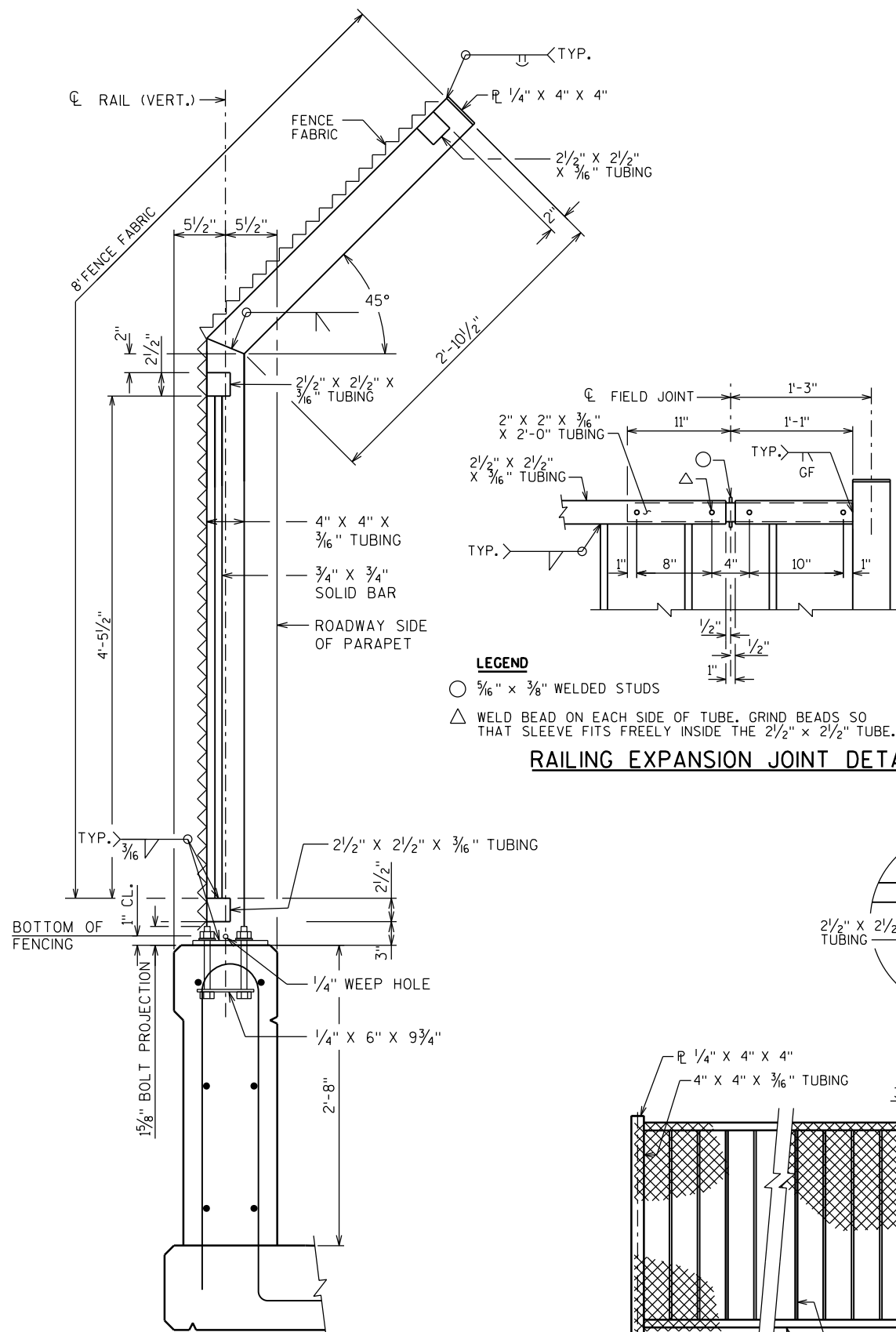
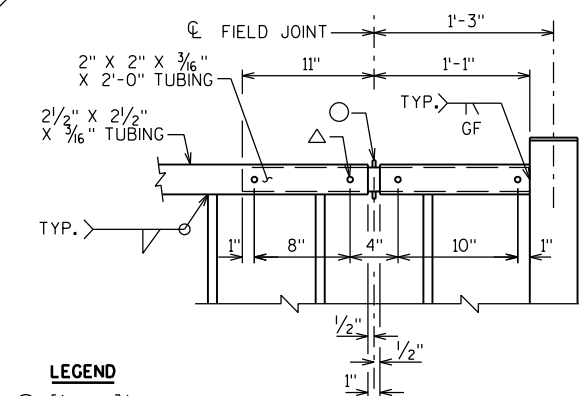
**ANCHORAGE DETAIL**

5/8" CAST-IN-PLACE ANCHOR BOLTS. MASONRY ANCHORS MAY BE SUBSTITUTED FOR C.I.P. ANCHOR BOLTS. ANCHORAGE PLATE NOT REQUIRED WHEN TYPE S ANCHORS ARE USED.

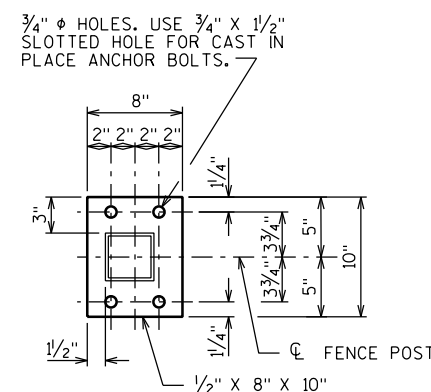
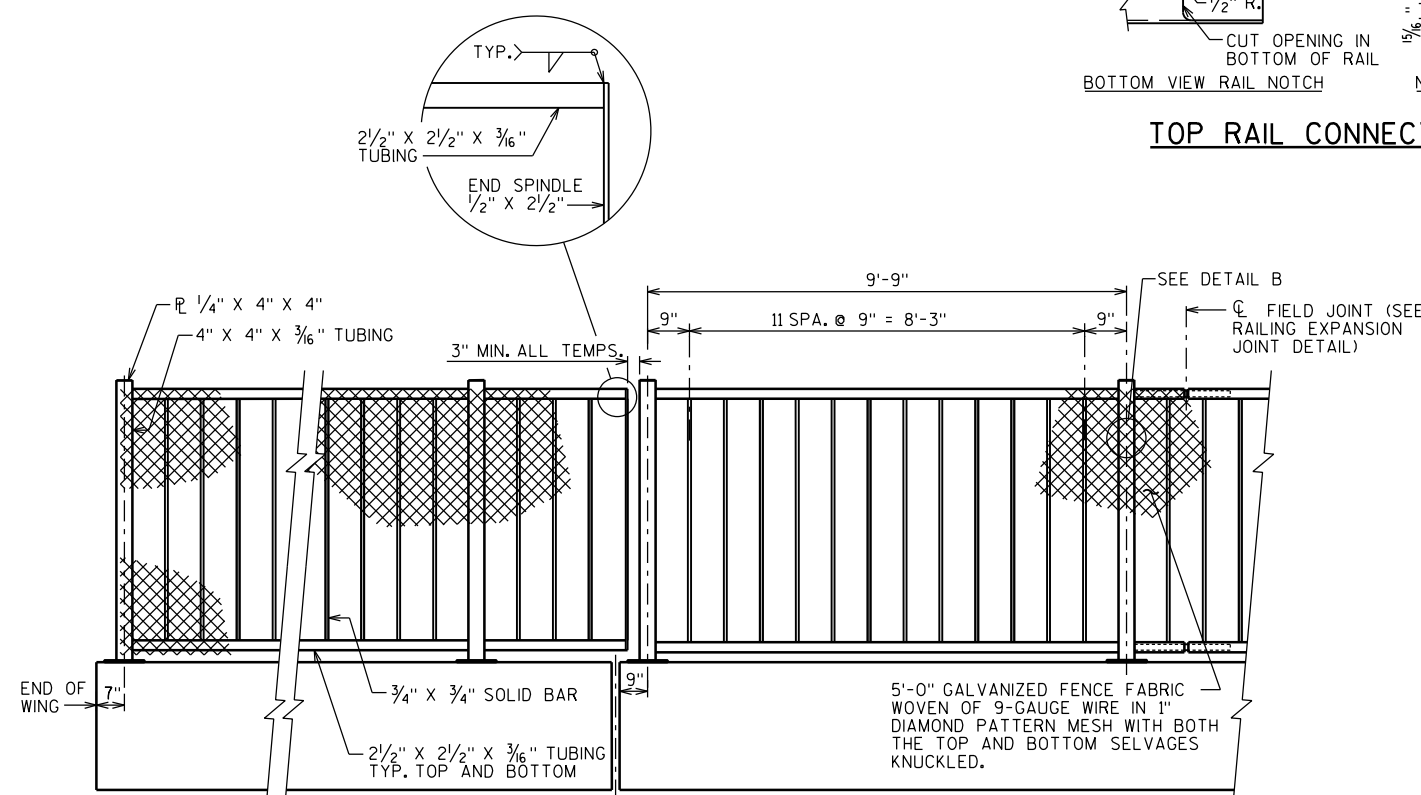
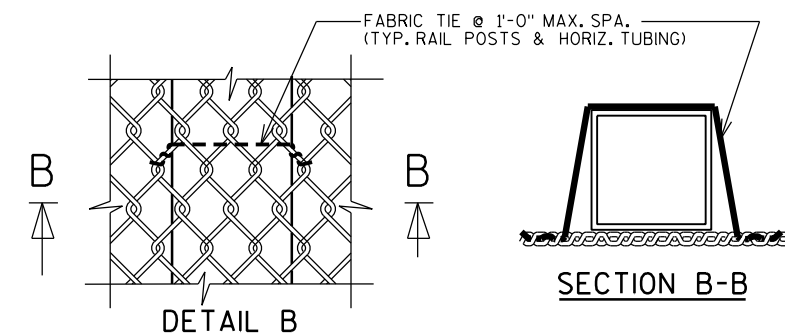
MASONRY ANCHOR TYPE S 5/8"-INCH, EMBED 7" IN CONCRETE.

**SHIM PLATE DETAILS**

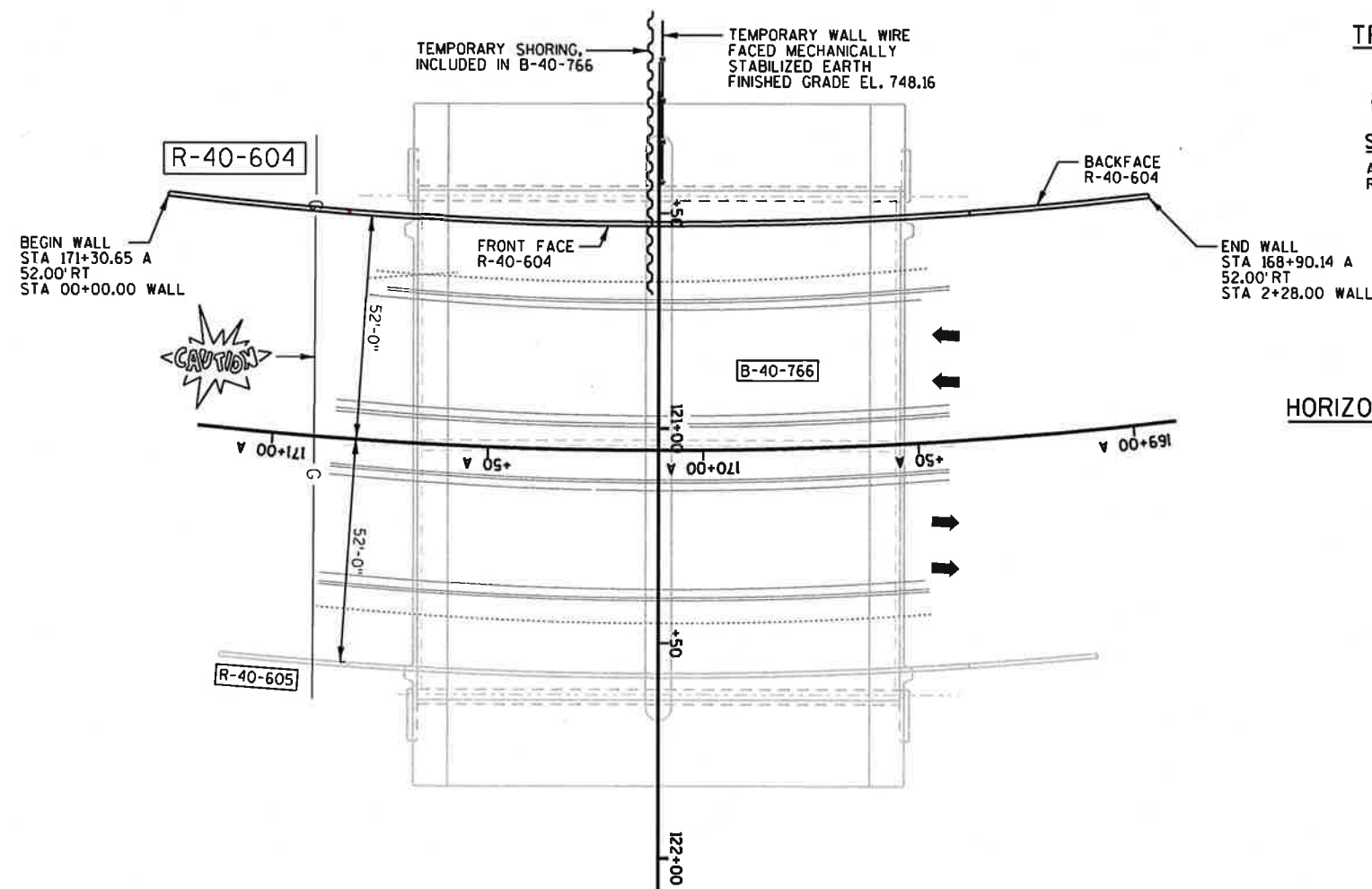
TWO SHIMS OF EACH SIZE REQUIRED PER POST

**TOP RAIL CONNECTION****SECTION THRU RAILING****LEGEND**

- 5/16" x 3/8" WELDED STUDS
- △ WELD BEAD ON EACH SIDE OF TUBE. GRIND BEADS SO THAT SLEEVE FITS FREELY INSIDE THE 2 1/2" x 2 1/2" TUBE.

RAILING EXPANSION JOINT DETAIL**BASE PLATE****INSIDE ELEVATION OF RAILING****SECTION B-B**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-40-766			
DRAWN BY RBH		PLANS CK'D. RPB	
TUBULAR STEEL RAILING SCREENING		SHEET 23 OF 23	



TRAFFIC DATA

STH 181

ADT = 39,100 (2038)
RDS = 40 M.P.H.

SILVER SPRING DR.

ADT = 25,000 (2038)
RDS = 45 M.P.H.

DESIGN DATA

LIVE LOAD:
LIVE LOAD SURCHARGE = 240 PSF

MATERIALS PROPERTIES:
CONCRETE MASONRY RETAINING WALLS $F'_c = 3,500$ PSI
PRECAST CONCRETE WALL PANEL $F'_c = 4,000$ PSI
BAR STEEL REINFORCEMENT $F_y = 60,000$ PSI

ALLOWABLE WALL SYSTEMS

WALL CONCRETE PANEL MECHANICALLY STABILIZED EARTH LRFD/OMP

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BEVEL EXPOSED EDGES OF CONCRETE $\frac{3}{4}$ ", UNLESS NOTED OTHERWISE.

ALL DIMENSIONS ARE ALONG THE FRONT FACE OF WALL, UNLESS OTHERWISE SHOWN.

BAR STEEL REINFORCEMENT SHALL HAVE 2" CLEAR COVER, UNLESS SHOWN OTHERWISE.

THE CONTRACTOR MUST COORDINATE THE CONSTRUCTION OF THE WALL R-40-604 WITH THE CONSTRUCTION OF BRIDGE B-40-766, SPECIFICALLY THE SOUTH ABUTMENT.

THE CONTRACTOR SHALL PROVIDE COMPLETE DESIGN, PLANS, DETAILS, SPECIFICATIONS, AND SHOP DRAWINGS FOR THE RETAINING WALL IN ACCORDANCE WITH THE SPECIAL PROVISIONS. THE RETAINING WALL MANUFACTURER SHALL PROVIDE TECHNICAL ASSISTANCE TO THE CONTRACTOR DURING CONSTRUCTION. THE COST OF FURNISHING THESE ITEMS IS INCLUDED IN THE BID ITEM "WALL CONCRETE PANEL MECHANICALLY STABILIZED EARTH LRFD/OMP".

PLANS, ELEVATIONS, AND DETAILS SHOWN ON THESE DRAWINGS ARE INTENDED TO INDICATE WALL LOCATIONS, LENGTHS, HEIGHTS, AND DETAILS COMMON TO THE WALL SYSTEM SELECTED. THE CONTRACTOR SHALL VERIFY THAT THE WALL SYSTEM SELECTED WILL CONFORM TO THE REQUIRED ALIGNMENTS AND DETAILS.

THE RETAINING WALL IS TO BE DESIGNED USING THE ELEVATIONS GIVEN ON THIS SHEET AND THE GEOMETRY TABLE ON SHEET 3.

THE MAXIMUM VALUE OF THE ANGLE OF INTERNAL FRICTION OF THE WALL BACKFILL MATERIAL IN THE REINFORCED ZONE SHALL BE ASSUMED TO BE 30° WITHOUT CERTIFIED TEST VALUES.

THE COST OF FURNISHING AND PLACING THE CAST-IN-PLACE COPING AND UNREINFORCED CONCRETE LEVELING PAD UNDER THE MSE PRECAST WALL PANELS IS INCLUDED IN THE BID ITEM "WALL CONCRETE PANEL MECHANICALLY STABILIZED EARTH LRFD/OMP".

THE DESIGN OF THE WALL IN FRONT OF THE ABUTMENT SHALL INCLUDE THE HORIZONTAL EARTH LOADS AND 240 PSF LIVE LOAD SURCHARGE ACTING ON THE BACK OF THE ABUTMENT BELOW THE BEAM SEATS.

CONTRACTOR SHALL SUPPLY AND INSTALL A NAME PLATE IN ACCORDANCE WITH SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS AND THE STANDARD DETAIL DRAWINGS.

THE PLAN QUANTITY FOR THE BID ITEM "WALL CONCRETE PANEL MECHANICALLY STABILIZED EARTH LRFD/OMP" IS BASED ON A WALL HEIGHT MEASURED FROM THE TOP OF WALL TO A CONSTANT DEPTH OF 1'-6" BELOW FINISHED GRADE.

THE BOTTOM OF THE WALL SHALL NOT BE STEPPED.

THE WALL REINFORCEMENT LENGTH SHALL BE THE GREATER OF 8 FEET AND 0.86 OF THE WALL HEIGHT.

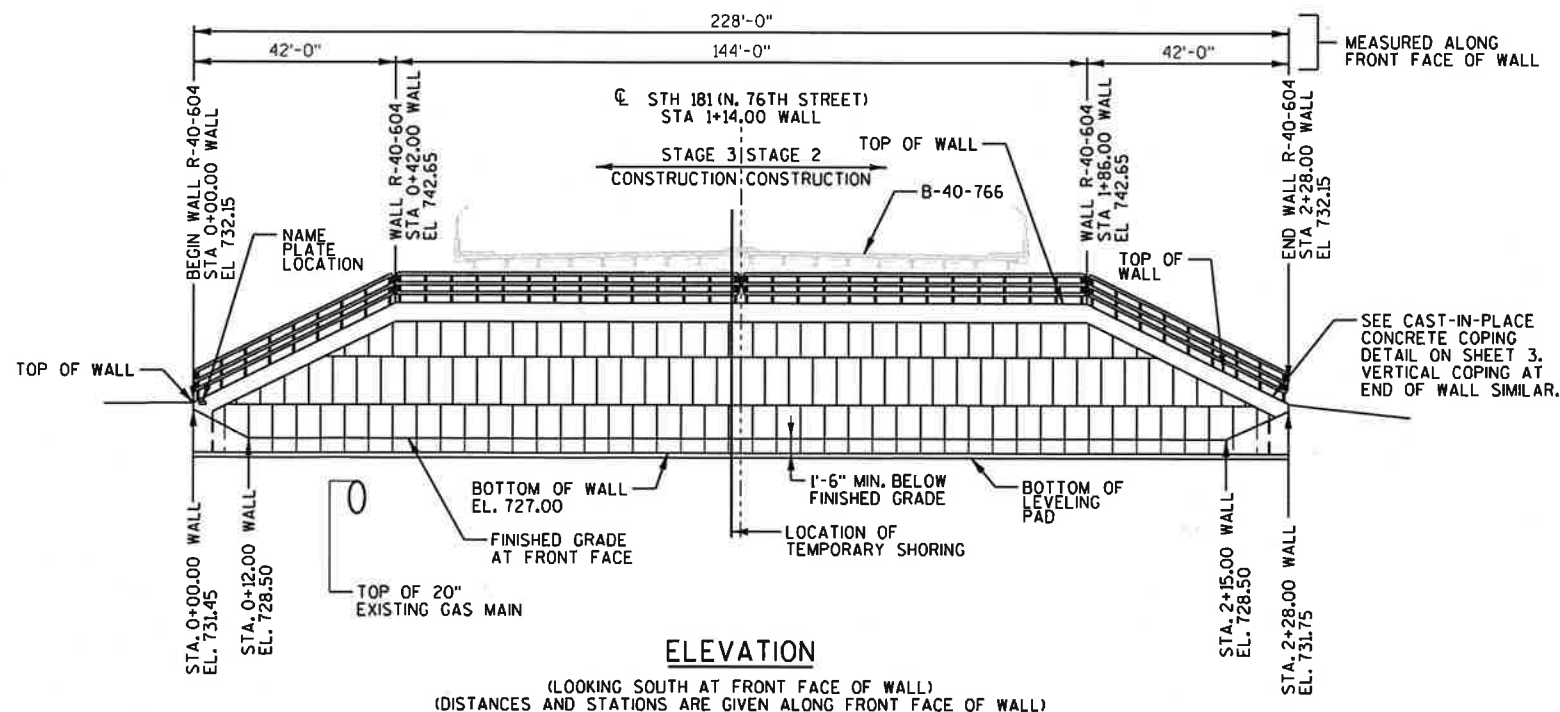
HORIZONTAL CURVE DATA

R/L

CURVE = WALL.604-1
P.L. = 1+14.55
Y = 329,160.37
X = 580,215.92
DELTA = $13^\circ 46' 48"$ (LT)
D = $6^\circ 02' 38"$
T = 114.55'
L = 228.00'
R = 948.00'
P.C. = 0+00.00
P.T. = 2+28.00

PLAN

MECHANICALLY STABILIZED EARTH (MSE)
RETAINING WALL



ELEVATION

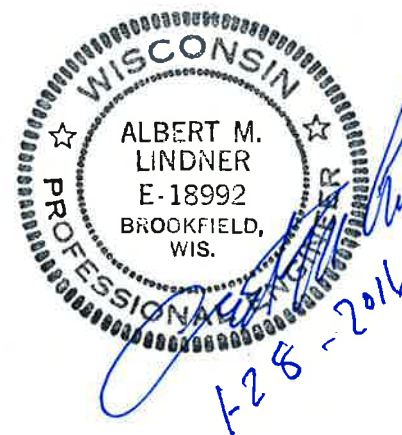
(LOOKING SOUTH AT FRONT FACE OF WALL)
(DISTANCES AND STATIONS ARE GIVEN ALONG FRONT FACE OF WALL)

BENCH MARKS

NO.	NORTHING	EASTING	DESCRIPTION	ELEV.
SEC 137	329100.426	580215.609	SECTION CORNER, STH 181 AT W. SILVER SPRING DR.	747.52

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION
3. QUANTITIES & DETAILS
4. SUBSURFACE EXPLORATION
5. RAILING TUBULAR STEEL



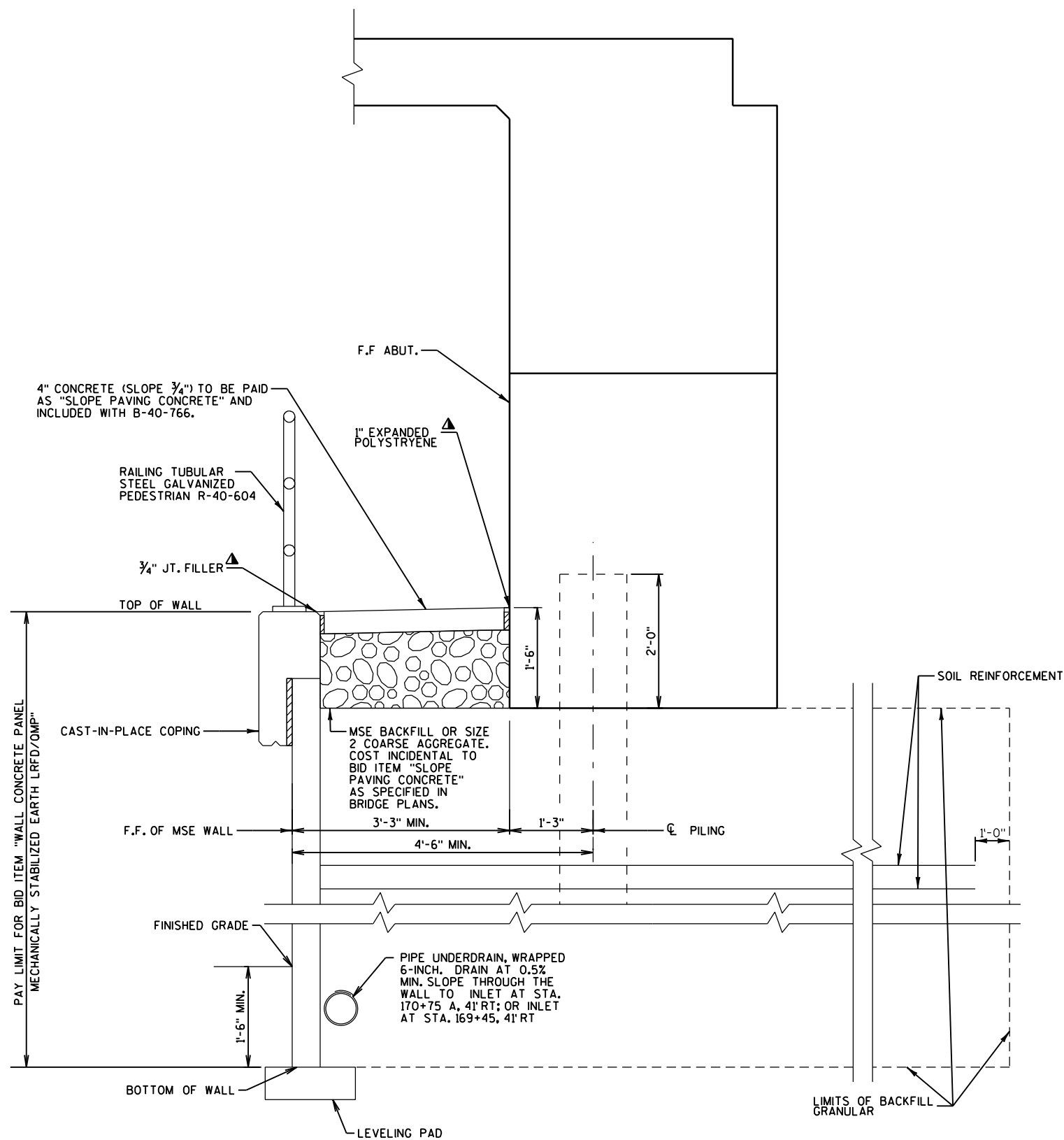
STRUCTURE DESIGN CONTACTS

BUREAU OF STRUCTURES:
WILLIAM DREHER, P.E. (608) 266-8489
CONSULTANT:
ALBERT M. LINDNER, P.E. (414) 259-1500

NO.	DATE	REVISION	BY
GRaEF One Honey Creek Corporate Center 125 South 94th Street, Suite 401 Milwaukee, WI 53214-1470 414/259-1500 414/259-0037 fax www.graef-usa.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED <i>William C. Dreher</i> SR		DATE 06/23/16	
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE R-40-604			
SOUTH ABUTMENT WALL FOR STRUCTURE B-40-766			
COUNTY	MILWAUKEE	TOWN/CITY/VILLAGE	MILWAUKEE
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	RPB	DESIGN CK'D.	KGW
DRAWN BY	RBH	PLANS CK'D.	AML
GENERAL PLAN			SHEET 1 OF 5

NOTES

- ▲ SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF FILLER AND EXPANDED POLYSTYRENE WITH NON-STAINING, GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).



**CROSS SECTION THROUGH SOUTH ABUTMENT
AT MSE WALL**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE R-40-604			
DRAWN BY RBH		PLANS CK'D. RPB	
CROSS SECTION			SHEET 2 OF 5

FILE =
SCALE =

TOTAL ESTIMATED QUANTITIES

ITEM NO.	BID ITEMS	UNIT	TOTAL
209.0100	BACKFILL GRANULAR	CY	1,563
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	2
532.0750.S	TEMPORARY WALL WIRE FACED MECHANICALLY STABILIZED EARTH	SF	931
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	238
SPV.0090.04	RAILING TUBULAR STEEL GALVANIZED PEDESTRIAN R-40-604	LF	231
SPV.0165.01	WALL CONCRETE PANEL MECHANICALLY STABILIZED EARTH LRFD/QMP	SF	3,089
NON-BID ITEMS			
	PREFORMED JOINT FILLER	SIZE	3/4"

GEOMETRY TABLE

WALL STATION	ROADWAY STATION	OFFSET TO F.F. WALL	TOP OF WALL ELEV.	FINISHED GRADE F.F. ELEV.
0+00.00	171+30.65A	52.00' RT	732.15	731.45
0+12.00	171+17.99A	52.00' RT	735.15	728.50
0+25.00	171+04.28A	52.00' RT	738.40	728.50
0+42.00	170+86.35A	52.00' RT	742.65	728.50
0+50.00	170+77.91A	52.00' RT	742.65	728.50
0+75.00	170+51.53A	52.00' RT	742.65	728.50
1+00.00	170+25.16A	52.00' RT	742.65	728.50
1+25.00	169+98.79A	52.00' RT	742.65	728.50
1+50.00	169+72.42A	52.00' RT	742.65	728.50
1+75.00	169+46.05A	52.00' RT	742.65	728.50
1+86.00	169+34.44A	52.00' RT	742.65	728.50
2+00.00	169+19.68A	52.00' RT	739.15	728.50
2+15.00	169+03.85A	52.00' RT	735.40	728.50
2+25.00	168+93.30A	52.00' RT	732.90	731.00
2+28.00	168+90.14A	52.00' RT	732.15	731.75

▀ = LINEARLY INTERPOLATE WALL ELEVATIONS BETWEEN STATIONS.

SOIL PARAMETERS

STRATUM LOCATIONS AND SOIL DESCRIPTIONS	TOTAL UNIT WEIGHT (PCF)	FRICTION ANGLE (DEGREES)	COHESION (PSF)
GRANULAR BACKFILL (REINFORCING ZONE OR BACKFILL)	120	30	0
SILTY CLAY NATIVE SOIL RETAINED SOIL *	135	26	0
SILTY CLAY NATIVE SOIL (EL. 746-660)	135	26	0
NEW FILL SILTY CLAY ENGINEERED FILL (ABOVE EXISTING GRADES AND PLACED IN EXCAVATION BACKFILL)	130	26	0

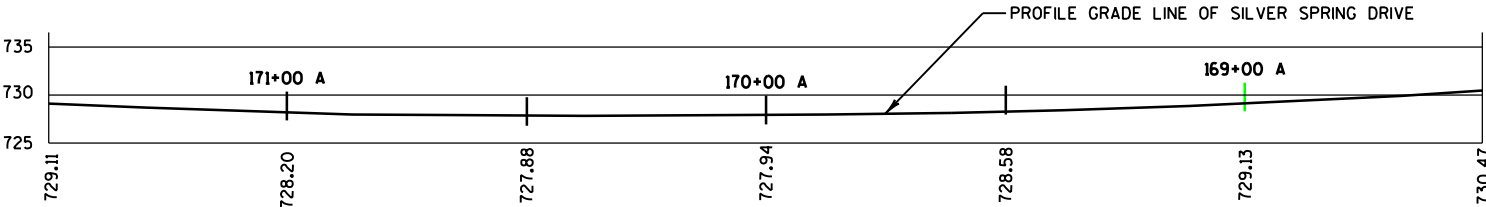
* DESIGN WALL FOR THESE VALUES

WALL EXTERNAL & OVERALL STABILITY EVALUATION **

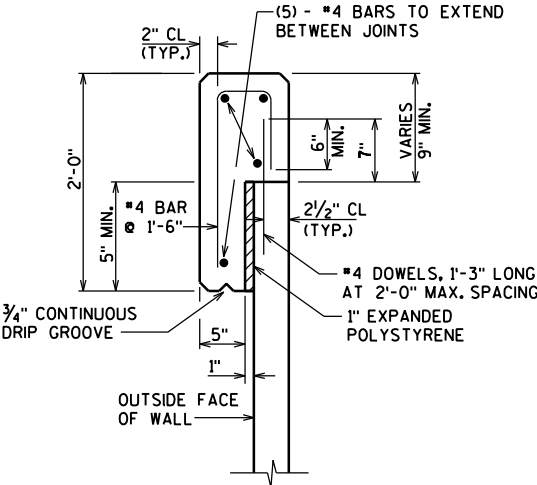
DIMENSIONS	EVALUATED LOCATIONS
WALL HEIGHT (FEET)	15.65
EXPOSED WALL HEIGHT (FEET)	14.15
MINIMUM LENGTH OF REINFORCEMENT (FEET)	13.50
WALL STATION	SE RAMP STA. 101+00
BORING USED	1
CAPACITY TO DEMAND RATIO (CDR)	
SLIDING (CDR>1.0)	1.01
ECCENTRICITY (CDR>1.0)	2.42
OVERALL STABILITY (CDR>1.0)	1.11
BEARING RESISTANCE (CDR>1.0)	1.37
FACTORED BEARING RESISTANCE (PSF)	5480

** BASED ON GEOTECHNICAL ENGINEERING REPORT

FINAL DESIGN FOR INTERNAL STABILITY AND EXTERNAL SLIDING AND OVERTURNING IS THE RESPONSIBILITY OF THE CONTRACTOR'S WALL DESIGNER.



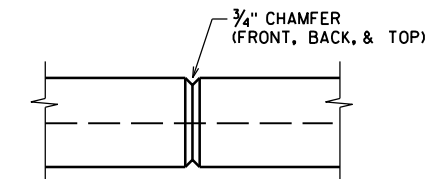
EXISTING PROFILE GRADE LINE
SILVER SPRING DR.



CAST-IN-PLACE
CONCRETE COPING DETAIL

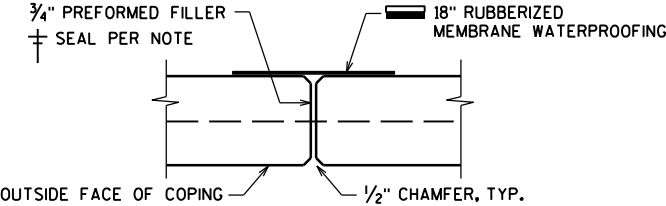
COPING ON TOP OF WALL SHOWN.
VERTICAL COPING AT END OF WALL SIM.

NOTE: CONCRETE COPING REINFORCING STEEL SHALL BE DESIGNED AT LOCATIONS WHERE RAILING, FENCING OR ANY OTHER ATTACHMENTS ARE MADE.



COPING CONTRACTION JOINT

DO NOT RUN BAR STEEL THRU JOINT.
MAX. SPACING OF JOINT = 12'

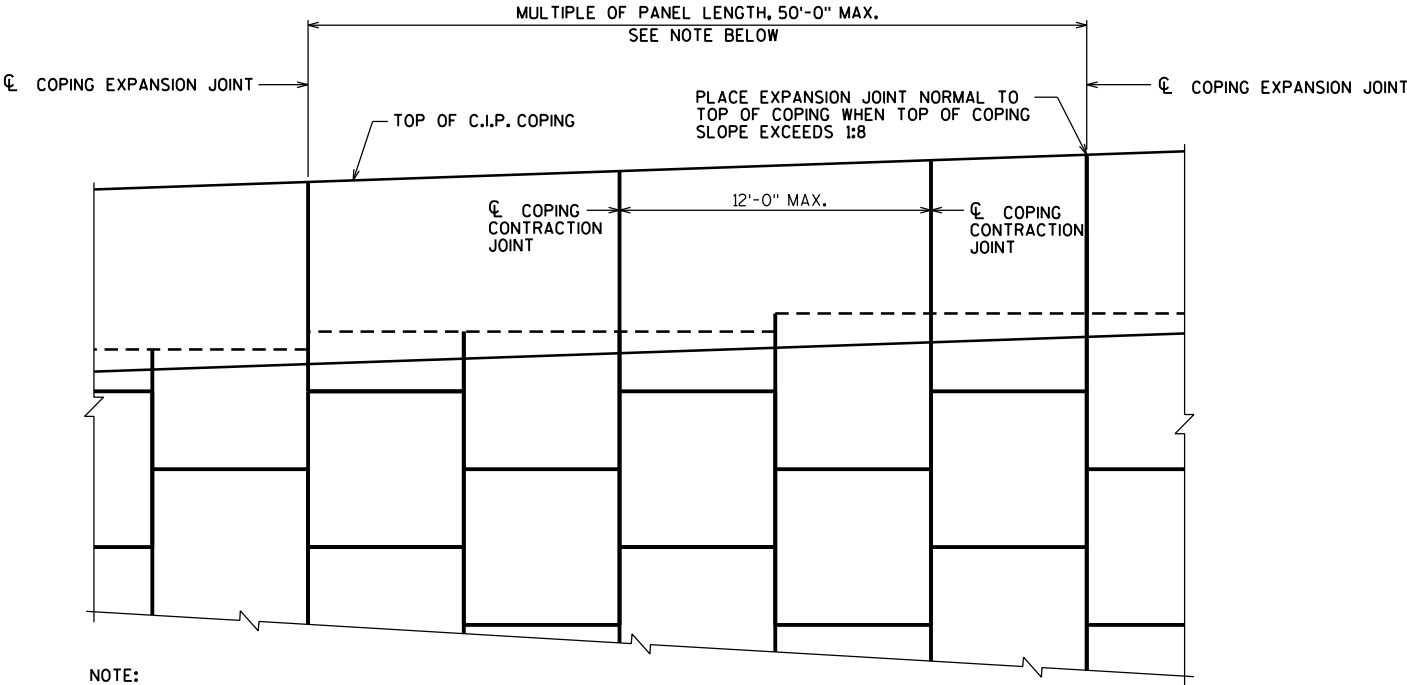


COPING EXPANSION JOINT

DO NOT RUN BAR STEEL THRU JOINT.
MAX. SPACING OF JOINT = 50'

† SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONC.)

▬ MEMBRANE WATERPROOFING TO EXTEND FROM TOP OF COPING TO 6" BELOW TOP OF PANELS.

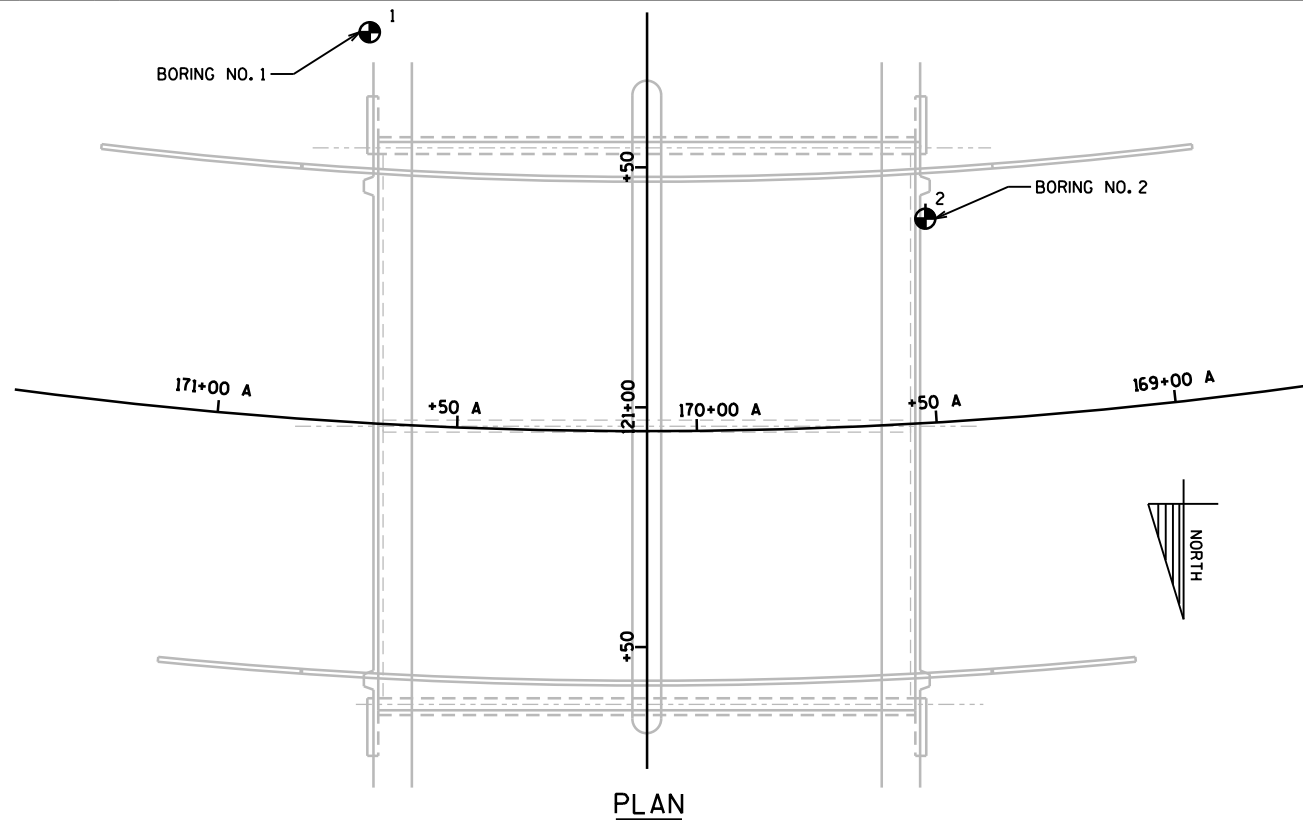


NOTE:
ALL JOINTS SHALL BE LOCATED AS SHOWN ON WALL ELEVATIONS AND MUST COINCIDE WITH PANEL JOINT ON FRONT FACE.

C.I.P. COPING PARTIAL ELEVATION

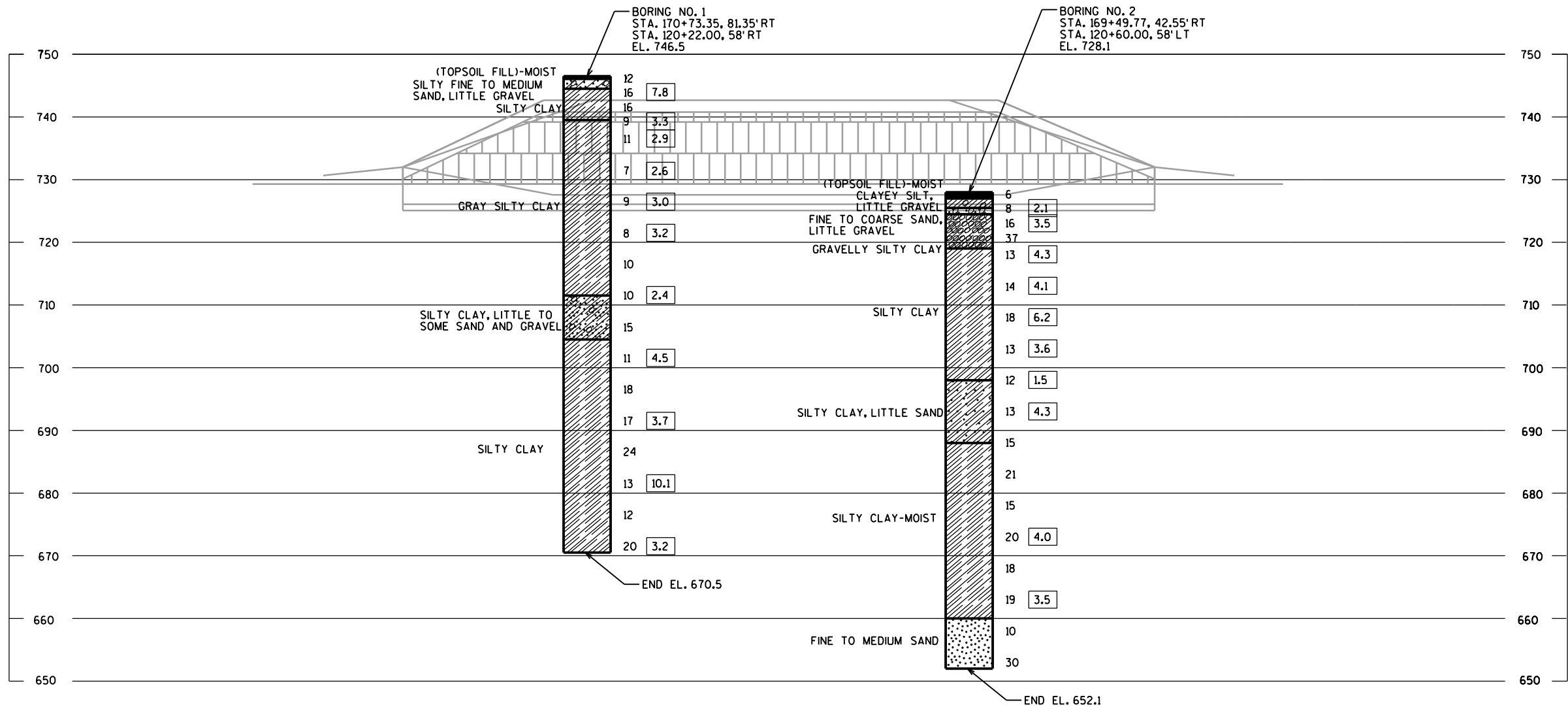
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE R-40-604			
DRAWN BY RBH		PLANS CK'D. RPB	
QUANTITIES & DETAILS		SHEET 3 OF 5	

FILE =
SCALE =



BORINGS PERFORMED BY:
GILES ENGINEERING ASSOCIATES INC.
N8 W22350 JOHNSON DRIVE, SUITE A1
WAUKESHA, WI 53186

BORING 1 TAKEN ON 11/17/2010
BORING 2 TAKEN ON 11/18/2010



STATE PROJECT NUMBER

2140-13-70

ABBREVIATIONS

F — FINE M — MEDIUM C — COARSE
WS — WEATHERED SO — SOUND

MATERIAL SYMBOLS

TOPSOIL SILT SANDSTONE
SAND PEAT LIMESTONE
GRAVEL CLAY IGNEOUS ROCK

LEGEND OF PROBING

PROBING NO.
STA.
ELEVATION
95/6=95 BLOWS FOR 6"
PENETRATION
PROBING TAKEN WITH
A 350* WT.
FALLING 18" ON A 2"
O.D. POINT.
7 AVERAGE BLOWS PER FOOT
REFUSAL 95/6

LEGEND OF BORING

BORING NO.
STA.
ELEV.
UNCONFINED STRENGTH 7.7
BLOWS PER FT. USING 140* WT. FALLING 30"
WASH SAMPLE
SHELBY TUBE — S.T.
GROUND WATER ELEVATION
NO GROUND WATER OBSERVED ABOVE THIS ELEVATION
SANDY GRAVEL
F. BOULDERS OR COBBLES
SAND
SILTY CLAY
SO
LIMESTONE

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140* HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE R-40-604			
DRAWN BY RBH		PLANS CKD. RPB	
SUBSURFACE EXPLORATION		SHEET 4 OF 5	

I.D.

DATE:



TRAFFIC DATA

STH 181

ADT = 39,100 (2038)
RDS = 40 M.P.H.

SILVER SPRING DR.

ADT = 25,000 (2038)
RDS = 45 M.P.H.

DESIGN DATA

LIVE LOAD:
LIVE LOAD SURCHARGE = 240 PSF

MATERIALS PROPERTIES:
CONCRETE MASONRY RETAINING WALLS $F'_c = 3,500$ PSI
PRECAST CONCRETE WALL PANEL $F'_c = 4,000$ PSI
BAR STEEL REINFORCEMENT $F_y = 60,000$ PSI

ALLOWABLE WALL SYSTEMS

WALL CONCRETE PANEL MECHANICALLY STABILIZED EARTH LRFD/OMP

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BEVEL EXPOSED EDGES OF CONCRETE $\frac{3}{4}$ ", UNLESS NOTED OTHERWISE.

ALL DIMENSIONS ARE ALONG THE FRONT FACE OF WALL, UNLESS OTHERWISE SHOWN.

BAR STEEL REINFORCEMENT SHALL HAVE 2" CLEAR COVER, UNLESS SHOWN OTHERWISE.

THE CONTRACTOR MUST COORDINATE THE CONSTRUCTION OF THE WALL R-40-605 WITH THE CONSTRUCTION OF BRIDGE B-40-766, SPECIFICALLY THE NORTH ABUTMENT.

THE CONTRACTOR SHALL PROVIDE COMPLETE DESIGN, PLANS, DETAILS, SPECIFICATIONS, AND SHOP DRAWINGS FOR THE RETAINING WALL IN ACCORDANCE WITH THE SPECIAL PROVISIONS. THE RETAINING WALL MANUFACTURER SHALL PROVIDE TECHNICAL ASSISTANCE TO THE CONTRACTOR DURING CONSTRUCTION. THE COST OF FURNISHING THESE ITEMS IS INCLUDED IN THE BID ITEM "WALL CONCRETE PANEL MECHANICALLY STABILIZED EARTH LRFD/OMP".

PLANS, ELEVATIONS, AND DETAILS SHOWN ON THESE DRAWINGS ARE INTENDED TO INDICATE WALL LOCATIONS, LENGTHS, HEIGHTS, AND DETAILS COMMON TO THE WALL SYSTEM SELECTED. THE CONTRACTOR SHALL VERIFY THAT THE WALL SYSTEM SELECTED WILL CONFORM TO THE REQUIRED ALIGNMENTS AND DETAILS.

THE RETAINING WALL IS TO BE DESIGNED USING THE ELEVATIONS GIVEN ON THIS SHEET AND THE GEOMETRY TABLE ON SHEET 3.

THE MAXIMUM VALUE OF THE ANGLE OF INTERNAL FRICTION OF THE WALL BACKFILL MATERIAL IN THE REINFORCED ZONE SHALL BE ASSUMED TO BE 30° WITHOUT CERTIFIED TEST VALUES.

THE COST OF FURNISHING AND PLACING THE CAST-IN-PLACE COPING AND UNREINFORCED CONCRETE LEVELING PAD UNDER THE MSE PRECAST WALL PANELS IS INCLUDED IN THE BID ITEM "WALL CONCRETE PANEL MECHANICALLY STABILIZED EARTH LRFD/OMP".

THE PLAN QUANTITY FOR THE BID ITEM "WALL CONCRETE PANEL MECHANICALLY STABILIZED EARTH LRFD/OMP" IS BASED ON A WALL HEIGHT MEASURED FROM THE TOP OF THE WALL TO A CONSTANT DEPTH OF 1'-6" BELOW FINISHED GRADE.

THE DESIGN OF THE WALL IN FRONT OF THE ABUTMENT SHALL INCLUDE THE HORIZONTAL EARTH LOADS AND 240 PSF LIVE LOAD SURCHARGE ACTING ON THE BACK OF THE ABUTMENT BELOW THE BEAM SEATS.

CONTRACTOR SHALL SUPPLY AND INSTALL A NAME PLATE IN ACCORDANCE WITH SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS AND THE STANDARD DETAIL DRAWINGS.

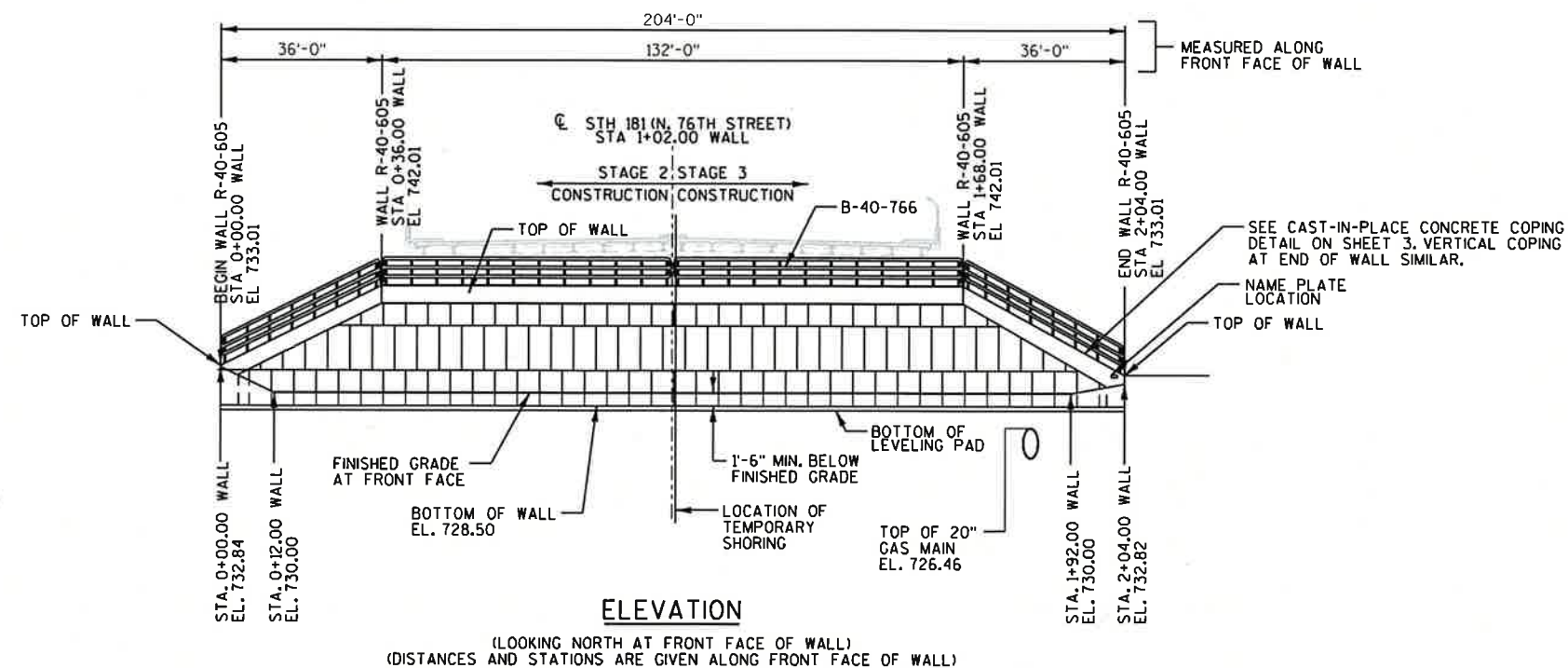
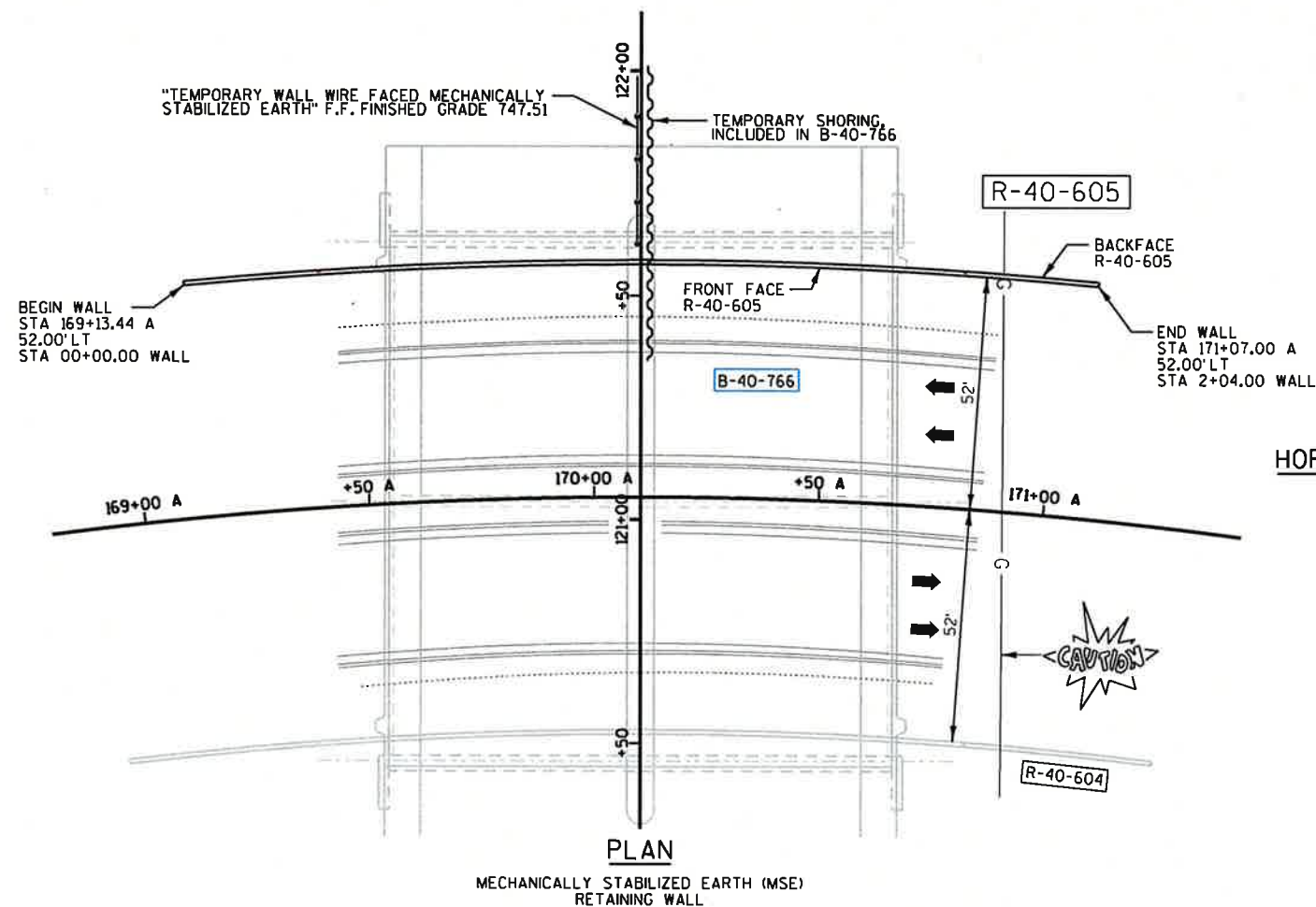
THE BOTTOM OF THE WALL SHALL NOT BE STEPPED.

THE WALL REINFORCEMENT LENGTH SHALL BE THE GREATER OF 8 FEET AND 0.9 OF THE WALL HEIGHT.

HORIZONTAL CURVE DATA

R/L

CURVE = WALL_605-1
P.I. = 1+02.32
Y = 329,262.44
X = 580,216.45
DELTA = 11° 06' 38" (RT)
D = 5° 26' 47"
T = 102.32'
L = 204.00'
R = 1,052.00'
P.C. = 0+00.00
P.T. = 2+04.00

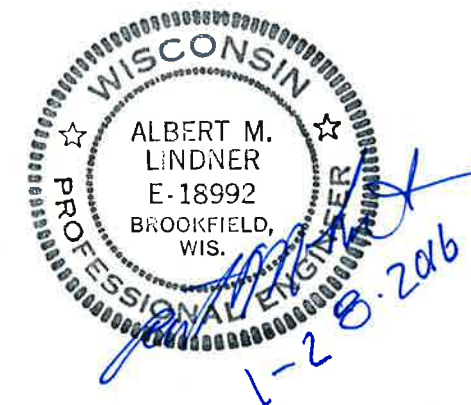


BENCH MARKS

NO.	NORTHING	EASTING	DESCRIPTION	ELEV.
SEC 137	329100.426	580215.609	SECTION CORNER, STH 181 AT W. SILVER SPRING DR.	747.52

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION
3. QUANTITIES & DETAILS
4. SUBSURFACE EXPLORATION
5. RAILING TUBULAR STEEL



STRUCTURE DESIGN CONTACTS

BUREAU OF STRUCTURES:
WILLIAM DREHER P.E. (608) 266-8489
CONSULTANT:
ALBERT M. LINDNER P.E. (414) 259-1500

NO.	DATE	REVISION	BY

GRÄEF
One Honey Creek Corporate Center
125 South Main Street, Suite 401
Milwaukee, WI 53214-1470
414/259-1500
414/259-1501 fax
www.graef-usa.com

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

ACCEPTED *William C. Dreher* **06/23/16**
CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE R-40-605

NORTH ABUTMENT WALL FOR STRUCTURE B-40-766

COUNTY MILWAUKEE TOWN/CITY/VILLAGE MILWAUKEE

DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS

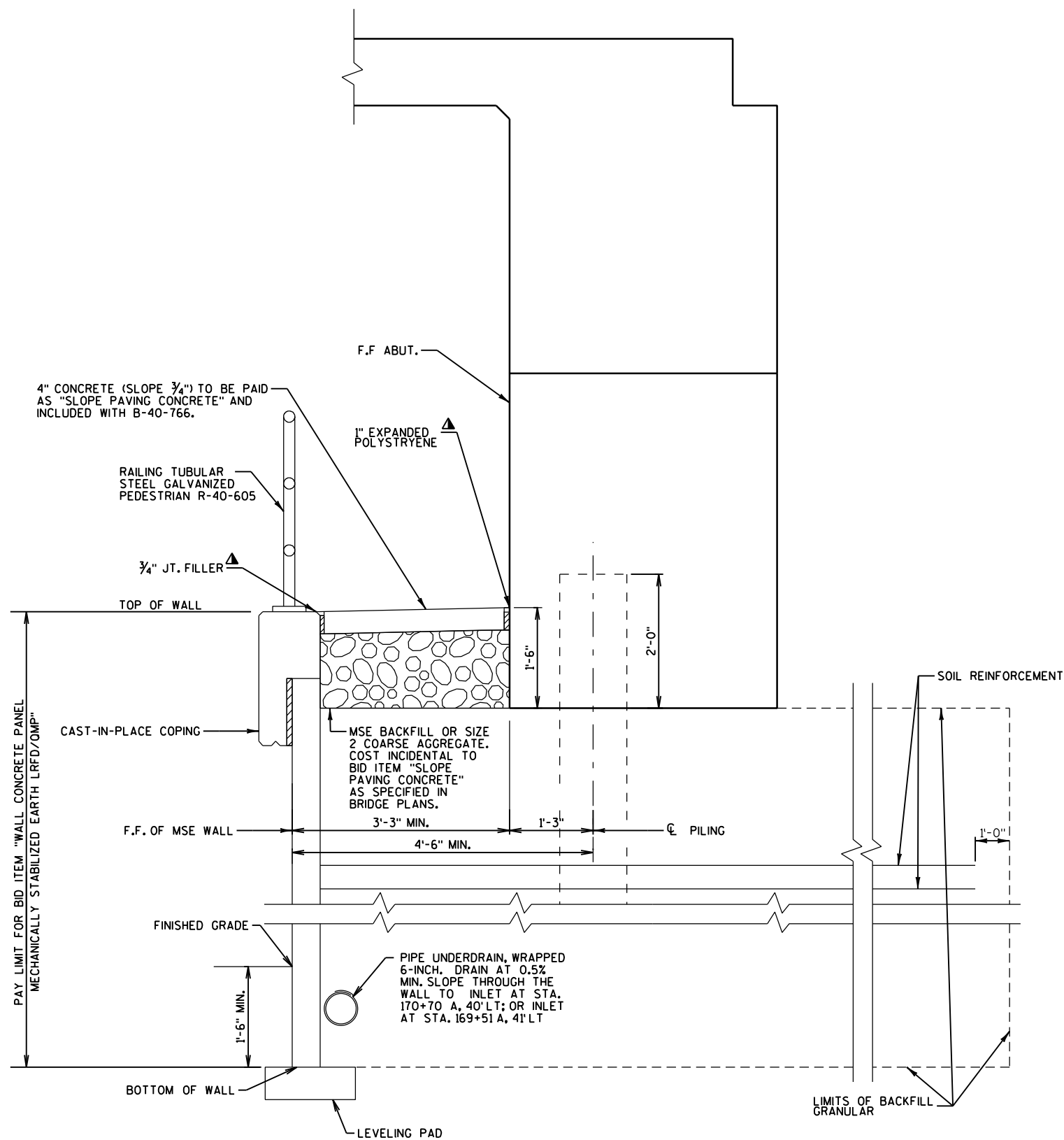
DESIGNED BY RPB DESIGN CK'D. KGW DRAWN BY RBH PLANS CK'D. AML

GENERAL PLAN

SHEET 1 OF 5

NOTES

- ▲ SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF FILLER AND EXPANDED POLYSTYRENE WITH NON-STAINING, GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).



**CROSS SECTION THROUGH NORTH ABUTMENT
AT MSE WALL**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE R-40-605			
DRAWN BY RBH		PLANS CK'D. RPB	
CROSS SECTION			SHEET 2 OF 5

FILE =
SCALE =

STATE PROJECT NUMBER

2140-13-70

ITEM NO.	BID ITEMS	UNIT	TOTAL
209.0100	BACKFILL GRANULAR	CY	1,117
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	2
532.0750.S	TEMPORARY WALL WIRE FACED MECHANICALLY STABILIZED EARTH	SF	700
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	214
SPV.0090.05	RAILING TUBULAR STEEL GALVANIZED PEDESTRIAN R-40-605	LF	206
SPV.0165.01	WALL CONCRETE PANEL MECHANICALLY STABILIZED EARTH LRFD/QMP	SF	2,398
	NON-BID ITEMS		
	PREFORMED JOINT FILLER	SIZE	3/4"

WALL STATION	ROADWAY STATION	OFFSET TO F.F. WALL	TOP OF WALL ELEV.	FINISHED GRADE F.F. ELEV.
0+00.00	169+13.44A	52.00' LT	733.01	732.84
0+12.00	169+24.83A	52.00' LT	736.01	730.00
0+25.00	169+37.16A	52.00' LT	739.26	730.00
0+36.00	169+47.60A	52.00' LT	742.01	730.00
0+50.00	169+60.88A	52.00' LT	742.01	730.00
0+75.00	169+84.60A	52.00' LT	742.01	730.00
1+00.00	170+08.32A	52.00' LT	742.01	730.00
1+25.00	170+32.04A	52.00' LT	742.01	730.00
1+50.00	170+55.76A	52.00' LT	742.01	730.00
1+68.00	170+72.84A	52.00' LT	742.01	730.00
1+75.00	170+79.48A	52.00' LT	740.26	730.00
1+92.00	170+95.61A	52.00' LT	736.01	730.00
2+00.00	171+03.20A	52.00' LT	734.01	731.88
2+04.00	171+07.00A	52.00' LT	733.01	732.82

Technical drawing of a wall cross-section showing reinforcement details. The drawing includes labels for various components and dimensions:

- (5) - #4 BARS TO EXTEND BETWEEN JOINTS
- 2" CL (TYP.)
- 2'-0" (Overall height)
- 5" MIN. (Wall thickness)
- #4 BAR 1'-6" (Bar spacing)
- 6" MIN. (Joint spacing)
- 7" (Joint width)
- VARIABLE 9" MIN. (Variable joint width)
- 2 1/2" CL (TYP.) (Bar spacing)
- #4 DOWELS, 1'-3" LONG AT 2'-0" MAX. SPACING
- 1" EXPANDED POLYSTYRENE (Insulation)
- 3/4" CONTINUOUS DRIP GROOVE
- 5" (Dimension for drip groove)
- 1" (Dimension for insulation)
- OUTSIDE FACE OF WALL

3/4" CHAMFER
(FRONT, BACK, & TOP)

$\frac{3}{4}$ " PREFORMED FILLER
 + SEAL PER NOTE
 18" RUBBERIZED MEMBRANE WATERPROOFING
 OUTSIDE FACE OF COPING
 $\frac{1}{2}$ " CHAMFER, TYP.

STRATUM LOCATIONS AND SOIL DESCRIPTIONS	TOTAL UNIT WEIGHT (PCF)	FRICTION ANGLE (DEGREES)	COHESION (PSF)
GRANULAR BACKFILL (REINFORCING ZONE OR BACKFILL)	120	30	0
SILTY CLAY NATIVE SOIL (RETAINED SOIL)*	135	26	0
SILTY CLAY NATIVE SOIL (EL. 746-669)	135	26	0
NEW FILL SILTY CLAY ENGINEERED FILL (ABOVE EXISTING GRADES AND PLACED IN EXCAVATION BACKFILL)	130	26	0

DIMENSIONS	EVALUATED LOCATIONS
WALL HEIGHT (FEET)	13.5
EXPOSED WALL HEIGHT (FEET)	12.0
MINIMUM LENGTH OF REINFORCEMENT (FEET)	12.15
WALL STATION	NE RAMP STA. 106+50
BORING USED	5
CAPACITY TO DEMAND RATIO (CDR)	
SLIDING (CDR>1.0)	1.02
ECCENTRICITY (CDR>1.0)	2.52
OVERALL STABILITY (CDR>1.0)	1.02
BEARING RESISTANCE (CDR>1.0)	1.46
FACTORED BEARING RESISTANCE (PSF)	5038

PROFILE GRADE LINE OF SILVER SPRING DRIVE

Station	Elevation (ft)
169+00 A	729.13
170+00 A	727.94
171+00 A	728.20

Vertical axis labels: 725, 730, 735. Left vertical axis label: 730.47.

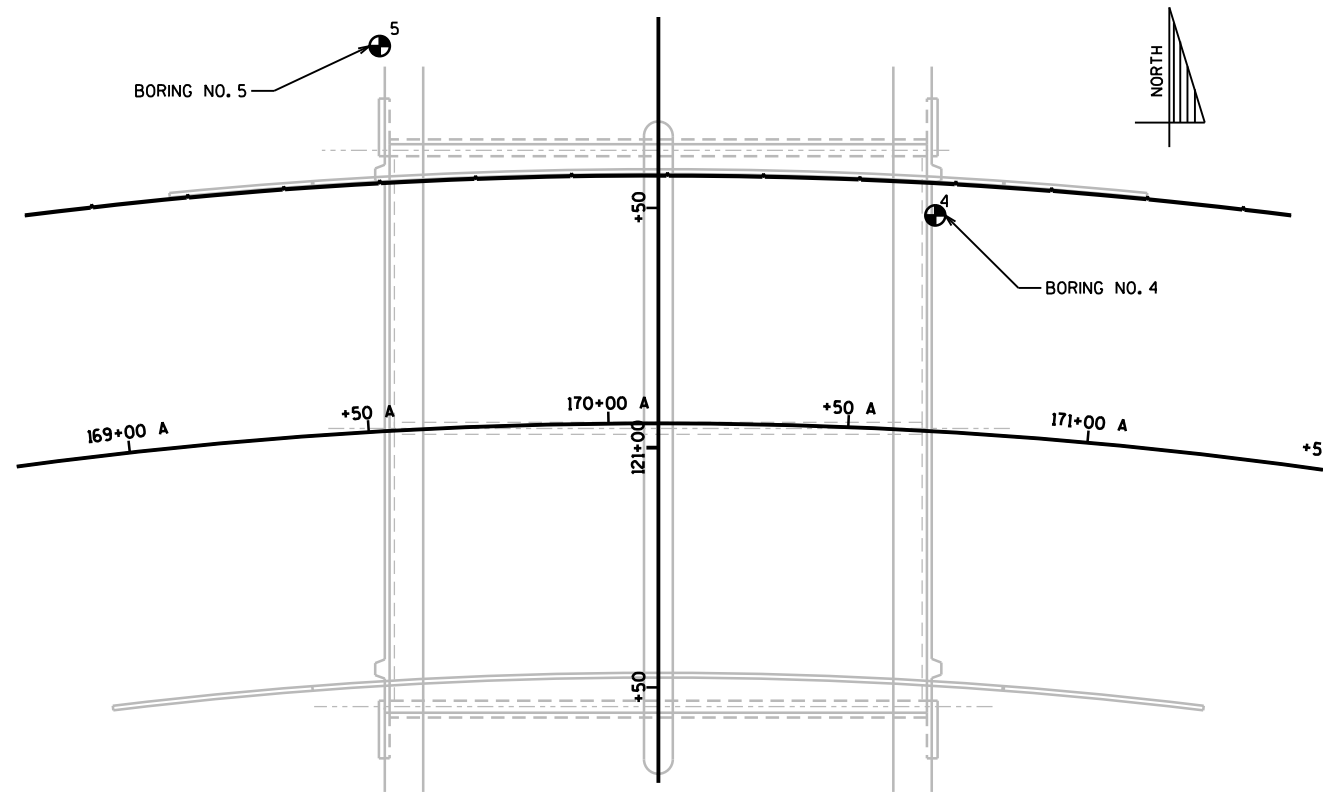
Diagram illustrating the placement of expansion and contraction joints in a bridge deck cross-section.

Key features and dimensions:

- Expansion Joints:** Indicated by vertical dashed lines at the ends of the deck.
- Contraction Joints:** Indicated by vertical solid lines within the panels.
- Dimensions:**
 - Top dimension: MULTIPLE OF PANEL LENGTH, 50'-0" MAX. (SEE NOTE BELOW)
 - Panel length between contraction joints: 12'-0" MAX.
- Labels:**
 - TOP OF C.I.P. COPING
 - PLACE EXPANSION JOINT NORMAL TO TOP OF COPING WHEN TOP OF COPING SLOPE EXCEEDS 1:8
 - COPING EXPANSION JOINT
 - COPING CONTRACTION JOINT

NOTE:

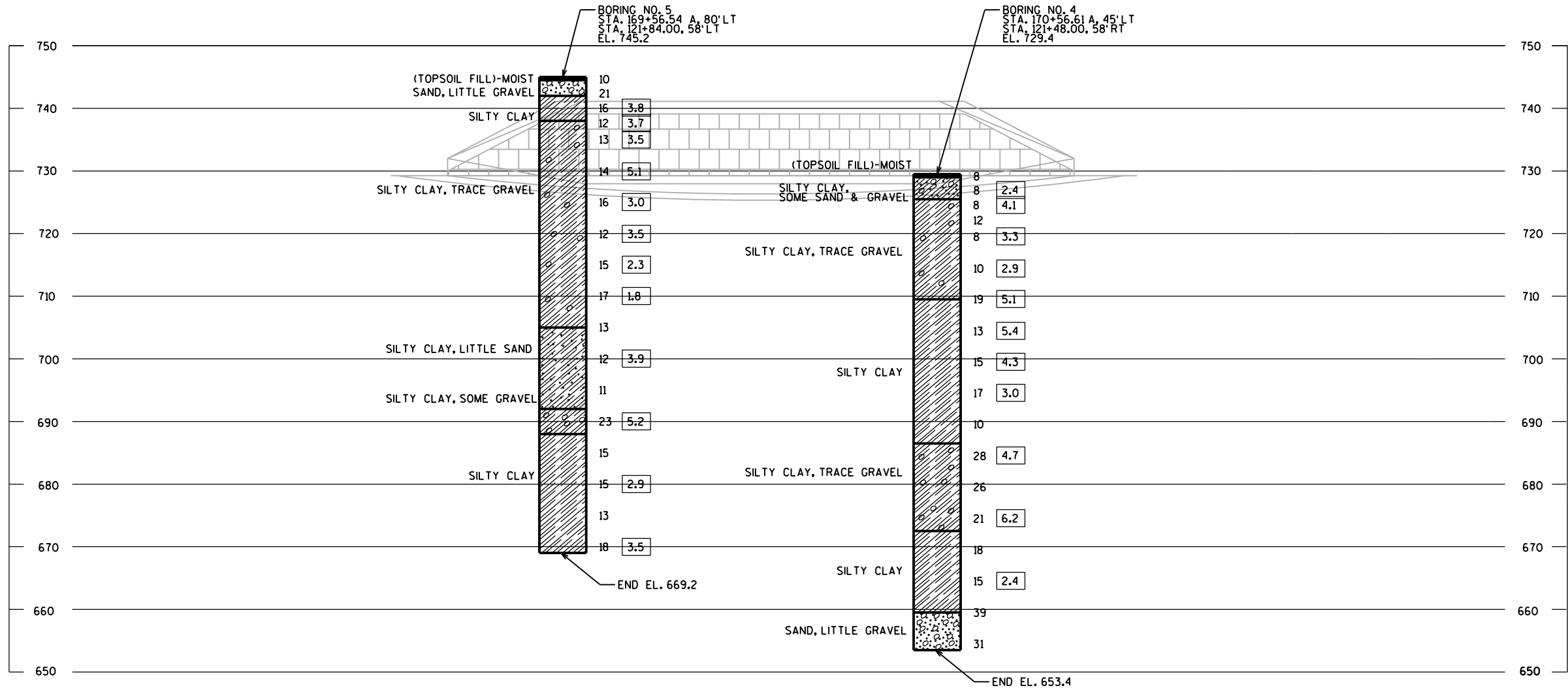
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE R-40-605			
DRAWN BY RBH		PLANS CK'D. RPB	
QUANTITIES & DETAILS		SHEET 3 OF 5	



PLAN

BORINGS PERFORMED BY:
GILES ENGINEERING ASSOCIATES INC.
N8 W22350 JOHNSON DRIVE, SUITE A1
WAUKESHA, WI 53186

BORING 4 TAKEN ON 11/18/2010
BORING 5 TAKEN ON 11/19/2010



STATE PROJECT NUMBER
2140-13-70

ABBREVIATIONS
F — FINE M — MEDIUM C — COARSE
WS — WEATHERED SO — SOUND

MATERIAL SYMBOLS
TOPSOIL SANDSTONE
SAND LIMESTONE
GRAVEL CLAY IGNEOUS ROCK
SILT PEAT

LEGEND OF PROBING
PROBING NO.
STA.
ELEVATION
95/6=95 BLOWS FOR 6"
PENETRATION
PROBING TAKEN WITH
A 350* WT.
FALLING 18" ON A 2"
O.D. POINT.
7 AVERAGE BLOWS PER FOOT
REFUSAL 95/6

LEGEND OF BORING
BORING NO.
STA.
ELEV.
UNCONFINED STRENGTH
BLOWS PER FT.
USING 140* WT.
FALLING 30"
WASH SAMPLE
SHELBY TUBE — S.T.
GROUND WATER ELEVATION
NO GROUND WATER OBSERVED ABOVE THIS ELEVATION
SANDY GRAVEL
F. BOULDERS OR COBBLES
SAND
SILTY CLAY
SO LIMESTONE

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140* HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE R-40-605			
DRAWN BY RBH		PLANS CKD. AML	
SUBSURFACE EXPLORATION		SHEET 4 OF 5	



ELEVATION

(LOOKING NORTH AT FRONT FACE OF WALL)



FIELD ERECTION JOINT DETAIL

* MIN. 5/8" FLAT SURFACE DIA. PUNCHING OR STUDS MAY BE USED AS AN ALTERNATE.



ANCHOR PLATE



POST SHIM DETAILS

SHIMS REQUIRED ONLY WHEN END POSTS AND LINE POSTS ARE WELDED TO BASE PLATES. PROVIDE 2 SETS PER POST. USE WHERE REQUIRED FOR ALIGNMENT.



POST ATTACHMENT

UNIT SHALL BE GALVANIZED AFTER FABRICATION



SHOP RAILING SPLICE DETAIL

(LOCATION MUST BE SHOWN ON SHOP DRAWINGS)

COMPLETE ANY REQUIRED WELDING OF COMPONENT BEFORE GALVANIZING.

BID ITEM SHALL BE "RAILING TUBULAR STEEL GALVANIZED PEDESTRIAN R-40-605", WHICH INCLUDES ALL ITEMS SHOWN.

RAILING SHALL BE FABRICATED IN LENGTHS THAT INCLUDE 3 OR 4 POSTS.

FIELD ERECTION JOINTS MUST BE PLACED IN BETWEEN RAIL POSTS WHERE THERE IS ALSO A CONCRETE COPING EXPANSION JOINT IN BETWEEN RAIL POSTS.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.

ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 7) SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS AND STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.

DRILL DRAIN HOLES PRIOR TO GALVANIZING.

ALL MATERIALS USED IN FABRICATION SHALL BE MADE FROM MATERIALS
CONFORMING TO A.S.T.M. DESIGNATION A709 GRADE 36 UNLESS NOTED
OTHERWISE.

GALVANIZED STEEL SHIMS MAY BE USED UNDER POSTS WHERE REQ'D FOR ALIGNMENT.

ALL RAILS, POSTS AND SLEEVES ARE STANDARD WEIGHT PIPE, SCHEDULE 40.

PLACE ALL NUTS ON ABUTMENT SIDE OF POSTS.

ANCHORAGES SHALL BE ACCURATELY PLACED TO PROVIDE CORRECT
ALIGNMENT OF RAILING.

■ CAULK AROUND PERIMETER OF BASE PLATE AND FILL PORTION OF SLOTTED HOLE AROUND ANCHOR BOLT IN SHIM WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

RAILS AND POSTS TO BE ASTM A500 GRADE B. BASE PLATES AND SHIMS TO BE ASTM A709, GRADE 36, ALL GALVANIZED AFTER FABRICATION.

THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL $\frac{1}{8}$ TURN.

① 2" DIA. NOMINAL STEEL PIPE FOR POSTS: CUT BOTTOM OF POST TO MATCH TOP OF CONCRETE. POSTS ARE TO BE SET VERTICAL.

(2) 2" DIA. NOMINAL STEEL PIPE FOR RAILS: WELD TO NO. 1.

③ 1½" DIA. PIPE SLEEVE FOR NO. 2 PROVIDE "SLIDING FIT"

④ 1 1/2" DIA. PIPE SLEEVE X 1'-10" LONG FOR NO. 2. PROVIDE 1/2" DIA. SURF.

WELDS ON ALL SIDES AS SHOWN. GRIND WELDS TO FIT FREE INTO I.D. OF NO. 2. PROVIDE $\frac{3}{8}$ " DIA. X $\frac{1}{2}$ " WELDING STUDS ON TOP AND BOTTOM SURFACES AT CENTERLINE.

⑤ PLATE $\frac{3}{4}$ " X 5" X 8", WITH $\frac{3}{4}$ " DIA. X $1\frac{1}{2}$ " SLOTTED HOLE FOR ANCHOR BOLTS NO. 6, WELD TO NO. 1 OR PIPE SLEEVE AS SHOWN.

⑥ 5/8" DIA. x 9" LONG, TYPE 316 STAINLESS STEEL THREADED ROD (MIN. TENSILE STRENGTH = 70 KSI) WITH NUT AND WASHERS OF SAME ALLOY GROUP. (ALTERNATE RAIL POST ANCHORAGE: 4 EQUIVALENT STAINLESS STEEL CONCRETE MASONRY ANCHORS TYPE S 5/8"-INCH, EMBED 7" IN CONCRETE FOR RAIL POSTS, EMBED 5" IN CONCRETE FOR END RAIL S.)

(7) 1/4" X 5" X 7" FLAT BAR, WITH 3/4" DIA. HOLES FOR ANCHOR BOLTS NO. 6.



SECTION THRU RAILING



BASE PLATE

STAGE 2 - STH 181 (N. 76TH ST.)

STATION	Real Station	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.25	
115+56.00	11556	44	51	34	0	0	0	0	0	0	0
116+00.00	11600		46	33	0	79	54	0	79	0	24
116+50.00	11650	50	44	33	2	83	62	2	162	2	44
117+00.00	11700	50	39	33	9	76	62	10	238	14	46
117+50.00	11750	50	43	38	30	75	66	36	314	60	10
118+00.00	11800	50	41	38	54	77	69	78	391	157	-79
118+50.00	11850	50	39	37	75	73	69	119	464	305	-223
119+00.00	11900	50	38	38	86	71	69	148	535	491	-407
119+50.00	11950	50	41	41	111	73	72	182	608	718	-634
120+00.00	12000	50	50	50	104	84	84	199	692	966	-882
STRUCTURE											
122+00.00	12200	0	50	50	174	0	0	0	692	966	-882
122+50.00	12250	50	40	40	174	83	83	322	775	1369	-1285
123+00.00	12300	50	51	51	210	84	84	356	859	1814	-1730
123+50.00	12350	50	38	38	142	82	82	326	941	2221	-2137
124+00.00	12400	50	25	25	67	58	58	193	999	2463	-2379
124+13.00	12413	13	31	25	34	14	12	24	1013	2493	-2407
124+50.00	12450	37	27	25	27	40	34	41	1053	2545	-2453
124+75.00	12475	25	28	25	17	26	23	20	1079	2570	-2476
125+00.00	12500	25	39	26	8	31	24	12	1110	2585	-2483
125+50.00	12550	50	33	25	0	67	47	7	1176	2594	-2473
126+00.00	12600	50	51	38	0	78	58	0	1255	2594	-2453
126+46.00	12646	46	0	0	0	44	32	0	1299	2594	-2441
Column totals						1299	1146	2075			

STAGE 2 - RAMP NW

STATION	Real Station	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.25	
101+00.00	10100		72	57	494	0	0	0	0	0	0
101+25.00	10125	25	62	48	360	62	49	396	62	495	-481
101+50.00	10150	25	33	33	213	44	37	266	106	827	-807
101+75.00	10175	25	26	26	140	27	27	164	133	1031	-1012
102+00.00	10200	25	24	24	102	23	23	112	156	1172	-1152
102+25.00	10225	25	24	24	97	22	22	92	178	1287	-1268
102+50.00	10250	25	24	24	59	22	22	72	201	1378	-1358
102+75.00	10275	25	26	24	38	23	22	45	224	1434	-1413
103+00.00	10300	25	27	24	23	25	22	28	249	1469	-1446
103+25.00	10325	25	29	24	13	26	22	16	275	1489	-1463
103+50.00	10350	25	31	24	5	28	22	8	302	1499	-1468
103+75.00	10375	25	32	24	1	29	22	3	331	1503	-1464
104+00.00	10400	25	32	24	4	30	22	2	361	1506	-1460
104+25.00	10425	25	35	24	2	31	22	3	392	1509	-1455
104+50.00	10450	25	36	24	2	33	22	2	424	1511	-1446
104+75.00	10475	25	37	24	2	34	22	2	458	1513	-1437
105+00.00	10500	25	36	24	2	34	22	2	492	1516	-1427
105+25.00	10525	25	36	24	2	33	22	2	526	1518	-1419
105+50.00	10550	25	32	24	2	31	22	2	557	1520	-1412
105+75.00	10575	25	32	22	1	30	21	1	587	1522	-1405
106+00.00	10600	25	32	20	0	30	20	1	617	1522	-1395
106+25.00	10625	25	33	18	1	30	17	0	647	1523	-1383
106+50.00	10650	25	29	21	1	28	18	1	675	1524	-1373
106+75.00	10675	25	25	18	1	25	18	1	700	1525	-1367
107+07.00	10707	32	22	15	1	28	19	1	728	1526	-1360
Column totals						728	562	1221			

STAGE 2 - RAMP SW

STATION	Real Station	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00 Note 1	Expanded Fill 1.25	
99+22.00	9922		14	10	0	0	0	0	0	0	0
99+50.00	9950	28	16	10	0	16	10	0	16	0	5
99+75.00	9975	25	25	10	0	19	9	0	35	0	15
100+00.00	10000	25	28	11	0	25	10	0	59	0	30
100+25.00	10025	25	29	12	1	26	10	0	86	0	46
100+50.00	10050	25	32	17	4	28	13	2	114	3	58
100+75.00	10075	25	34	25	11	30	19	7	144	11	61
101+00.00	10100	25	38	35	17	34	27	13	178	28	50
101+25.00	10125	25	30	26	29	32	28	22	209	54	27
101+50.00	10150	25	28	25	30	27	24	27	236	89	-4
101+75.00	10175	25	28	24	20	26	23	23	262	118	-30
102+00.00	10200	25	29	24	12	26	22	15	288	136	-44
102+25.00	10225	25	30	24	10	27	22	10	315	148	-52
102+50.00	10250	25	37	24	3	31	22	6	346	155	-50
102+75.00	10275	25	34	24	0	33	22	1	379	157	-41
102+85.00	10285	10	38	24	0	13	9	0	393	157	-36
103+00.00	10300	15	38	24	2	21	13	1	414	158	-29
103+25.00	10325	25	37	24	9	35	22	5	448	164	-23
103+50.00	10350	25	30	24	26	31	22	16	480	184	-34
103+75.00	10375	25	36	24	57	31	22	38	510	232	-74
104+00.00	10400	25	46	24	287	38	22	159	548	431	-257
104+25.00	10425	25	47	29	407	43	25	322	591	833	-641

Column totals 591 399 666

STAGE 2 - SILVER SPRING DRIVE

STATION	Real Station	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00 Note 1	Expanded Fill 1.25	
168+60.00	16860		16	6	0	0	0	0	0	0	0
169+00.00	16900	40	18	6	0	25	9	0	25	0	16
169+50.00	16950	50	56	25	0	68	29	0	93	0	56
170+00.00	17000	50	63	25	0	109	46	0	202	0	118

Column totals 202 84 0

** Note: Quantity for Salvaged/Unusable shown in Earthwork Summary Table in Miscellaneous Quantities.

STAGE 3 - STH 181 (N. 76TH ST.)

STATION	Real Station	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.25	
115+56.00	11556	44	31	19	2	0	0	0	0	0	0
116+00.00	11600		31	19	1	51	31	2	51	3	17
116+50.00	11650	50	27	19	2	54	35	2	104	5	33
117+00.00	11700	50	24	19	5	47	35	7	152	14	37
117+50.00	11750	50	22	19	19	43	35	22	194	41	17
118+00.00	11800	50	40	38	61	57	52	74	251	134	-70
118+50.00	11850	50	40	38	78	74	70	129	325	296	-229
119+00.00	11900	50	55	55	120	88	86	183	413	525	-456
119+50.00	11950	50	40	40	123	88	88	225	501	806	-737
120+00.00	12000	50	50	50	115	83	83	221	584	1082	-1013
STRUCTURE											
122+00.00	12200	0	50	50	183	0	0	0	584	1082	-1013
122+50.00	12250	50	39	39	195	83	83	350	667	1519	-1450
123+00.00	12300	50	55	55	300	88	88	458	755	2091	-2022
123+50.00	12350	50	39	39	157	87	87	423	842	2619	-2551
124+00.00	12400	50	23	22	49	57	57	190	899	2857	-2788
124+13.00	12413	13	23	22	42	11	11	22	910	2884	-2815
124+50.00	12450	37	25	22	20	33	31	42	943	2937	-2865
124+75.00	12475	25	30	23	9	26	21	14	969	2954	-2878
125+00.00	12500	25	35	22	1	30	21	5	999	2960	-2875
125+50.00	12550	50	32	22	0	62	41	1	1061	2961	-2855
126+00.00	12600	50	35	22	0	62	41	0	1123	2962	-2835
126+46.00	12646	46	40	22	0	64	38	0	1187	2962	-2809
Column totals						1187	1034	2370			

STAGE 3 - RAMP NE

STATION	Real Station	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.25	
100+45.00	10045		21	13	0	0	0	0	0	0	0
100+75.00	10075	30	24	16	0	25	16	0	25	0	9
101+00.00	10100	25	31	21	0	25	17	0	50	1	17
101+25.00	10125	25	37	27	0	31	22	0	82	1	27
101+50.00	10150	25	45	32	0	38	27	0	120	1	37
101+75.00	10175	25	46	38	3	42	33	1	162	2	45
102+00.00	10200	25	34	25	8	37	29	5	199	8	47
102+25.00	10225	25	32	24	8	31	23	7	229	17	45
102+50.00	10250	25	32	25	6	30	23	7	259	25	44
102+75.00	10275	25	31	24	8	29	22	6	288	33	43
103+00.00	10300	25	30	24	10	28	22	8	316	44	39
103+25.00	10325	25	29	24	14	28	22	11	344	58	30
103+50.00	10350	25	29	24	17	27	22	15	371	76	16
103+75.00	10375	25	27	24	21	26	22	18	397	98	-2
104+00.00	10400	25	26	24	30	25	22	24	422	128	-30
104+25.00	10425	25	25	24	41	24	22	33	445	170	-70
104+50.00	10450	25	24	24	54	23	22	44	468	225	-125
104+75.00	10475	25	24	24	70	22	22	57	491	297	-197
105+00.00	10500	25	24	24	92	22	22	75	513	390	-290
105+25.00	10525	25	52	24	94	35	22	86	548	498	-385
105+50.00	10550	25	69	25	116	56	22	97	605	620	-473
105+75.00	10575	25	71	27	129	65	24	113	669	761	-573
106+00.00	10600	25	38	35	172	50	28	139	719	935	-726
106+25.00	10625	25	66	50	293	48	39	215	767	1204	-986
106+50.00	10650	25	74	56	549	65	49	390	832	1691	-1457
Column totals						832	598	1353			

STAGE 3 - RAMP SE

STATION	Real Station	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.25	
101+00.00	10100		77	57	485	0	0	0	0	0	0
101+25.00	10125	25	69	50	286	68	50	357	68	446	-428
101+50.00	10150	25	37	36	109	49	40	183	117	674	-647
101+75.00	10175	25	28	28	93	30	30	93	147	791	-764
102+00.00	10200	25	24	24	88	24	24	84	171	896	-869
102+25.00	10225	25	24	24	75	22	22	75	193	990	-963
102+50.00	10250	25	24	24	63	22	22	64	215	1070	-1042
102+75.00	10275	25	24	24	55	22	22	55	238	1138	-1111
103+00.00	10300	25	26	24	45	23	22	47	261	1197	-1168
103+25.00	10325	25	27	24	30	25	22	35	286	1240	-1209
103+50.00	10350	25	28	23	14	25	22	21	311	1266	-1231
103+75.00	10375	25	29	22	5	26	21	9	337	1277	-1236
104+00.00	10400	25	32	20	3	28	19	3	365	1281	-1232
104+25.00	10425	25	36	19	1	32	18	2	397	1283	-1220
104+50.00	10450	25	42	18	1	36	17	1	433	1284	-1202
104+75.00	10475	25	41	16	0	38	16	1	472	1285	-1180
105+00.00	10500	25	41	16	0	38	15	0	510	1285	-1157
105+25.00	10525	25	37	16	0	36	15	0	546	1285	-1135
105+50.00	10550	25	31	18	0	31	16	0	577	1285	-1120
105+75.00	10575	25	25	20	0	26	17	0	603	1285	-1111
106+04.00	10604	29	22	16	0	25	19	0	628	1285	-1106
Column totals						628	449	1028			

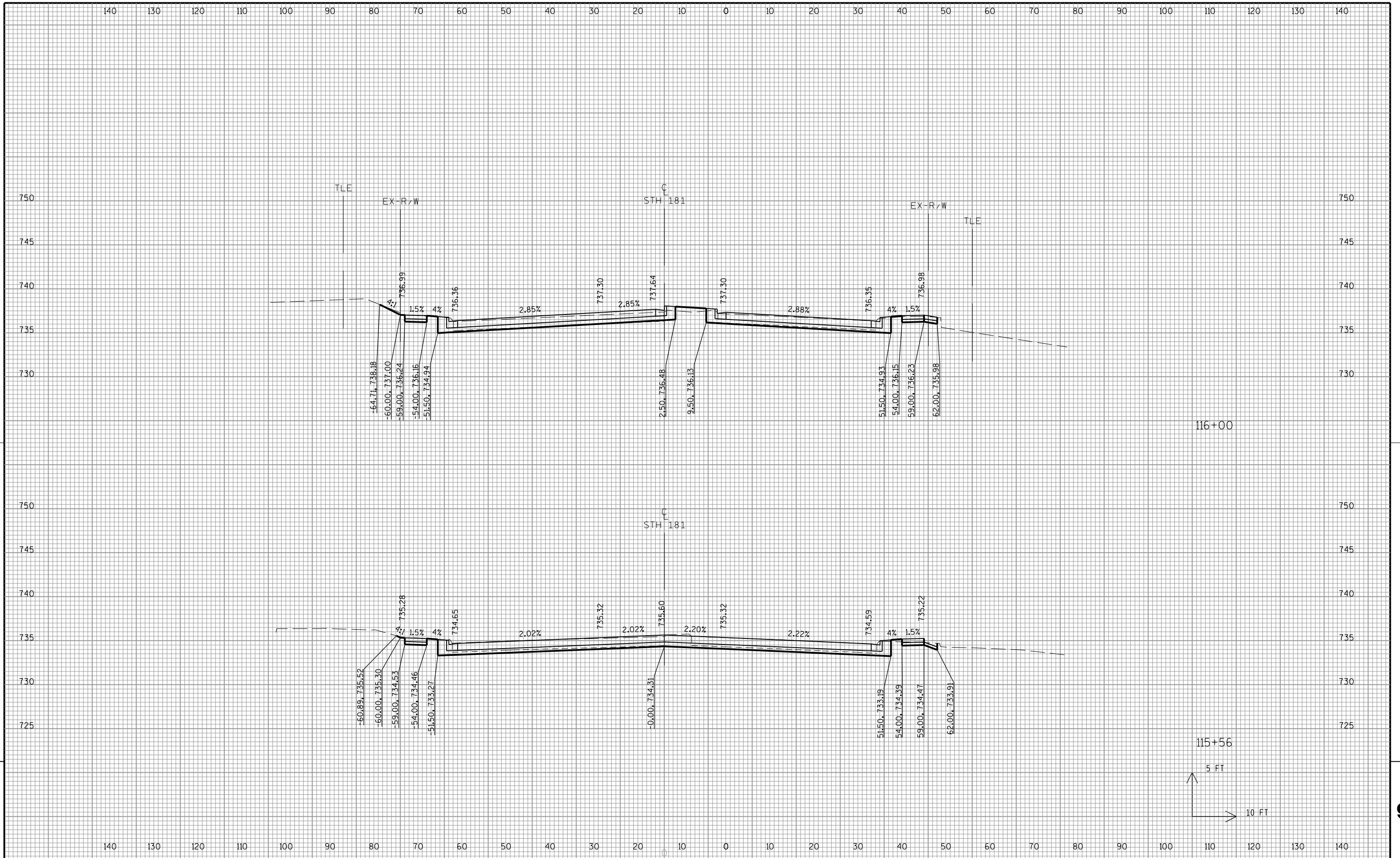
STAGE 3 - SILVER SPRING DRIVE

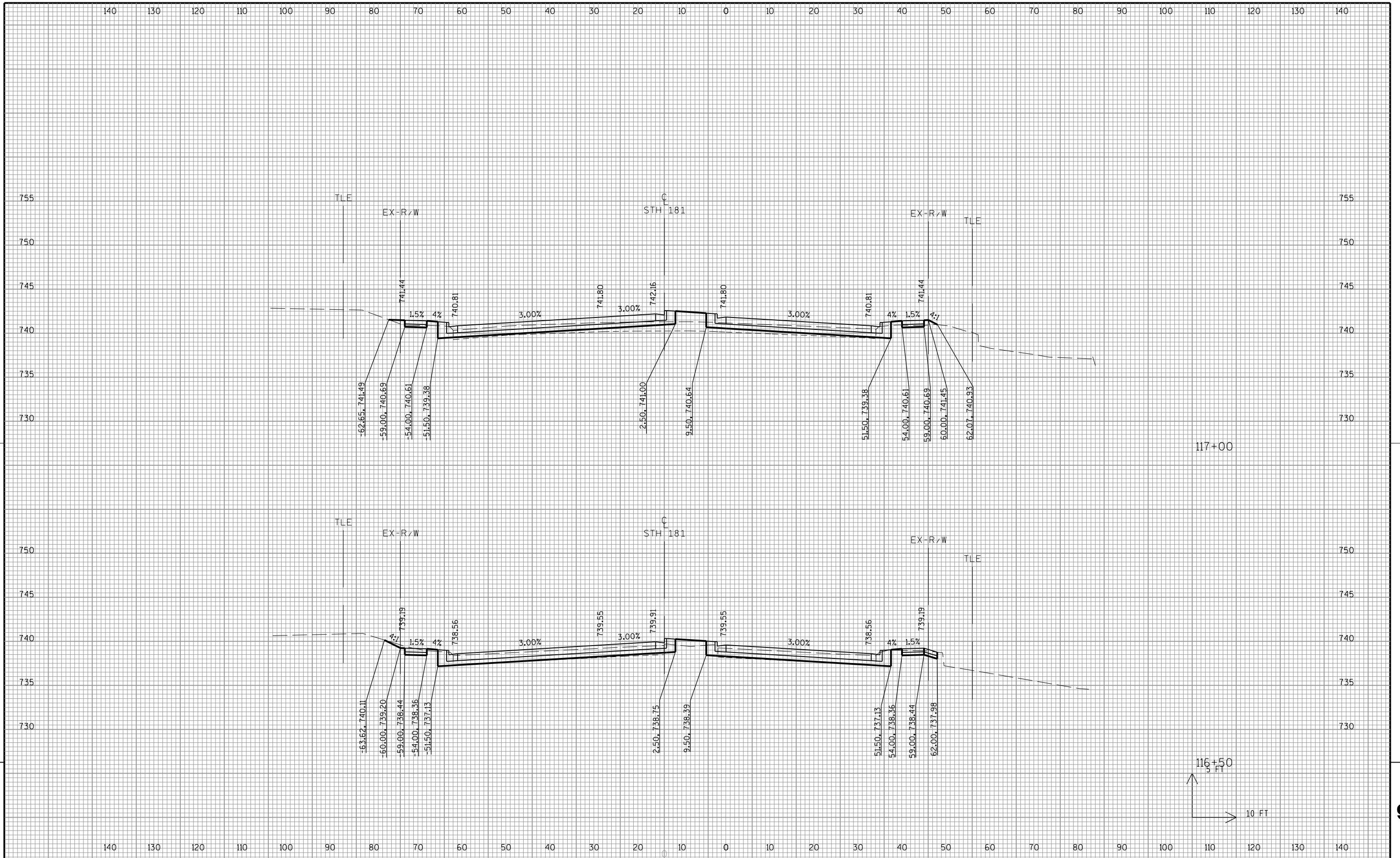
STATION	Real Station	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.25	
170+00.00	17000	0	60	25	0	0	0	0	0	0	0
170+50.00	17050	50	59	25	0	110	46	0	110	0	63
170+82.00	17082	32	45	22	0	62	28	0	171	0	97
171+00.00	17100	18	22	6	0	23	9	0	194	0	110
171+48.00	17148	48	18	6	0	36	11	0	230	0	135
Column totals						230	95	0			

** Note: Quantity for Salvaged/Unusable shown in Earthwork Summary Table in Miscellaneous Quantities.

STAGE 4 - STH 181 (N. 76TH ST.)

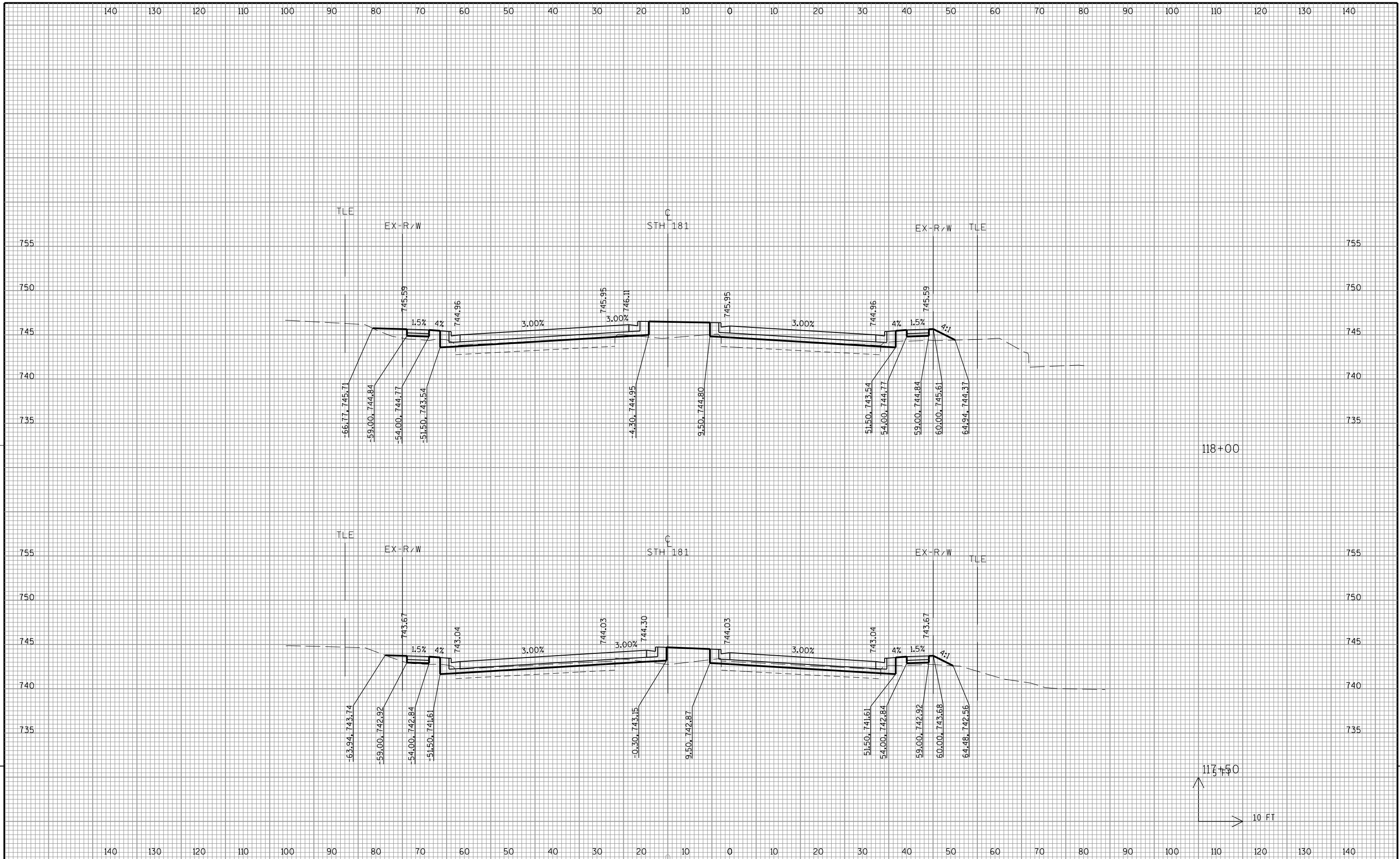
STATION	Real Station	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.25	
115+56.00	11556		58	41	0	0	0	0	0	0	0
116+00.00	11600	44	43	35	4	83	62	3	83	4	16
116+50.00	11650	50	41	35	9	78	65	12	160	19	14
117+00.00	11700	50	48	48	32	82	77	38	242	67	-29
117+50.00	11750	50	36	32	38	77	74	66	320	149	-108
118+00.00	11800	50	28	27	50	59	55	82	379	252	-206
118+50.00	11850	50	27	27	73	51	50	114	430	395	-348
119+00.00	11900	50	27	27	84	50	50	146	480	576	-530
119+50.00	11950	50	0	0	0	25	25	78	506	674	-627
120+00.00	12000	50	0	0	0	0	0	0	506	674	-627
122+00.00	12200	200	0	0	0	0	0	0	506	674	-627
122+50.00	12250	50	0	0	0	0	0	0	506	674	-627
123+00.00	12300	50	0	0	0	0	0	0	506	674	-627
123+50.00	12350	50	0	0	0	0	0	0	506	674	-627
124+00.00	12400	50	28	28	88	26	26	81	532	775	-728
124+13.00	12413	13	28	28	75	13	13	39	545	824	-777
124+50.00	12450	37	33	31	48	41	40	84	586	929	-881
124+75.00	12475	25	37	33	31	32	30	37	619	975	-925
125+00.00	12500	25	41	36	15	36	32	21	655	1001	-947
125+50.00	12550	50	49	40	4	83	71	17	737	1023	-956
126+00.00	12600	50	92	66	2	130	98	5	867	1029	-931
126+46.00	12646	46	107	78	0	169	122	1	1036	1031	-886
Column totals						1036	891	825			

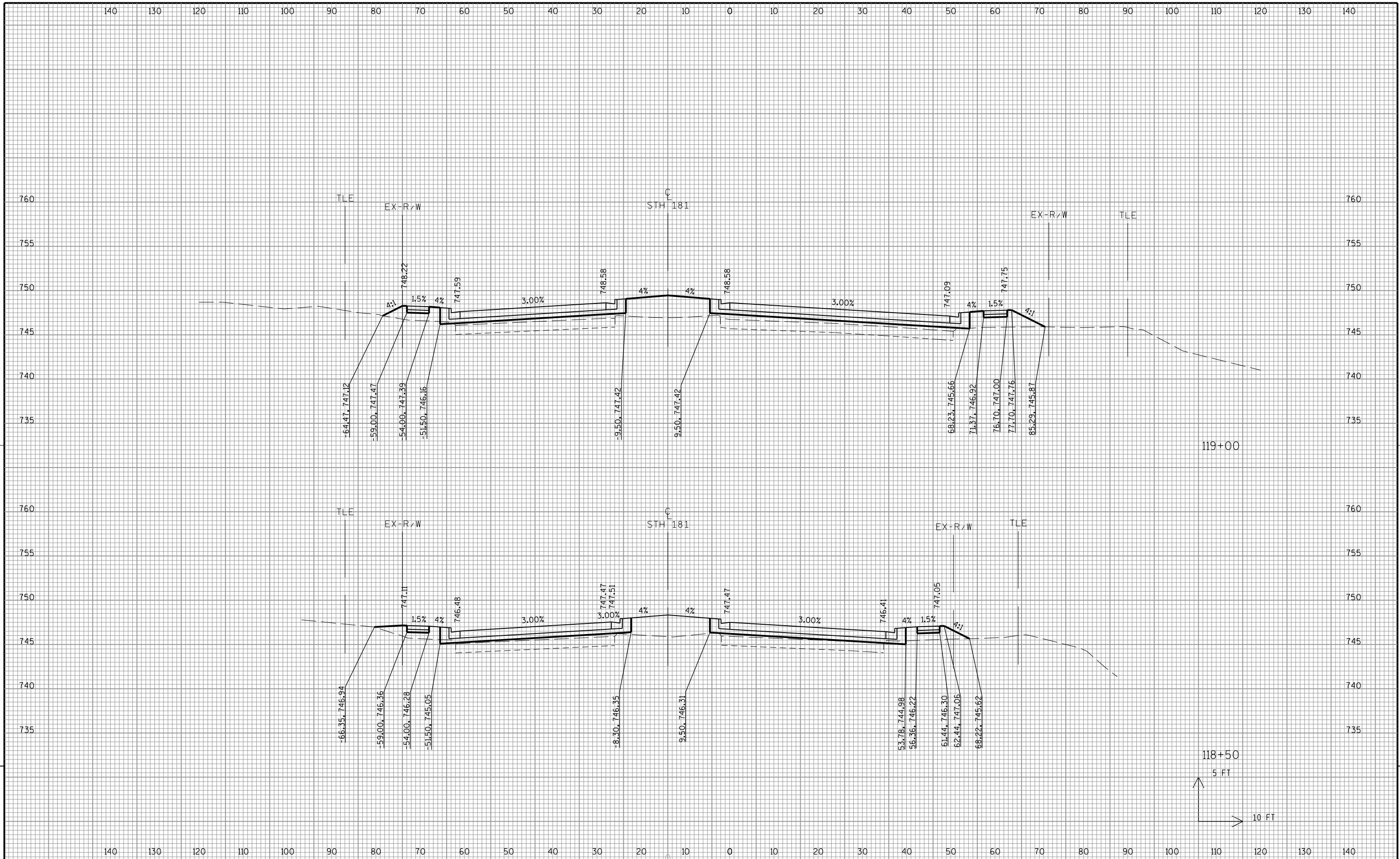




9

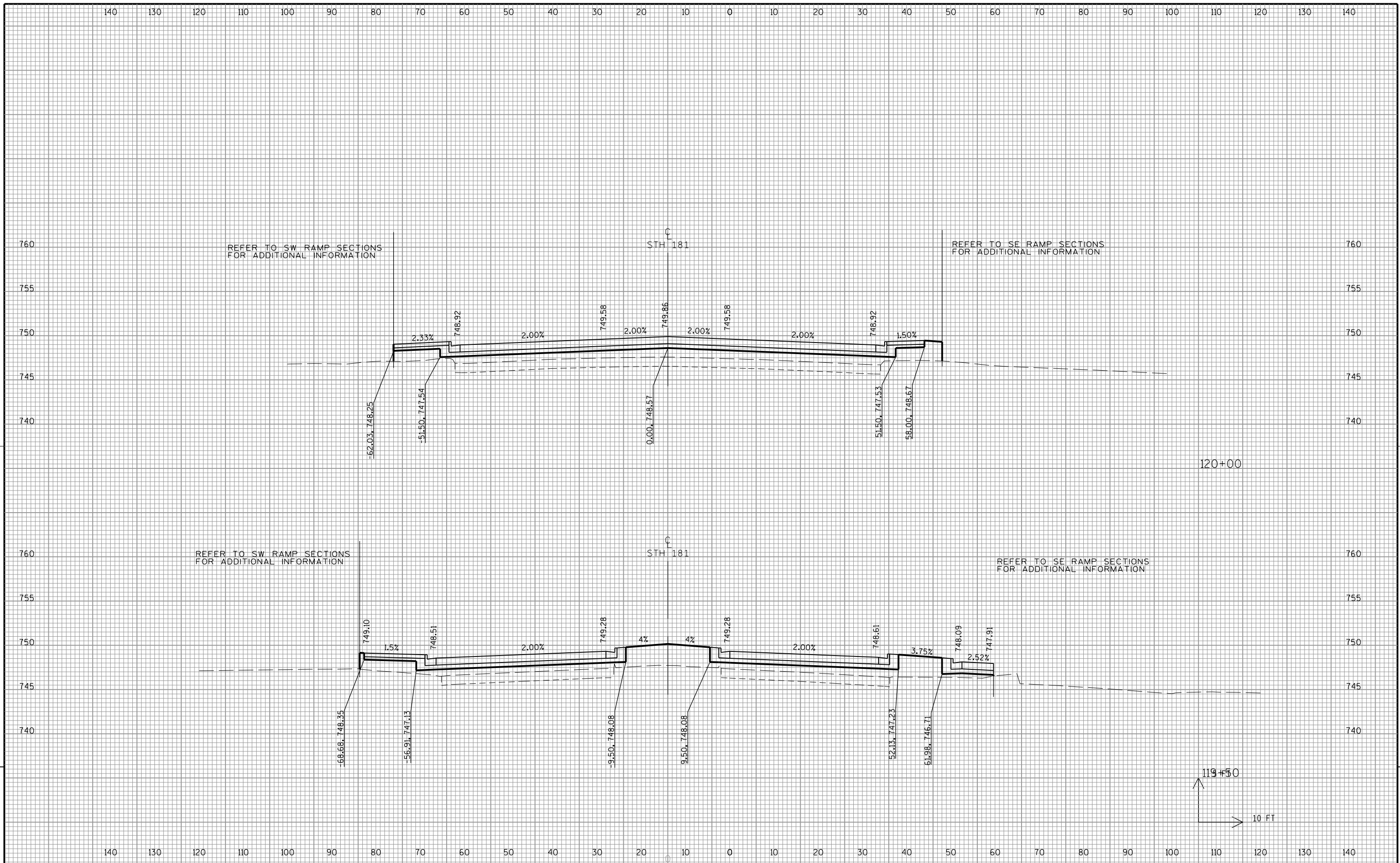
9

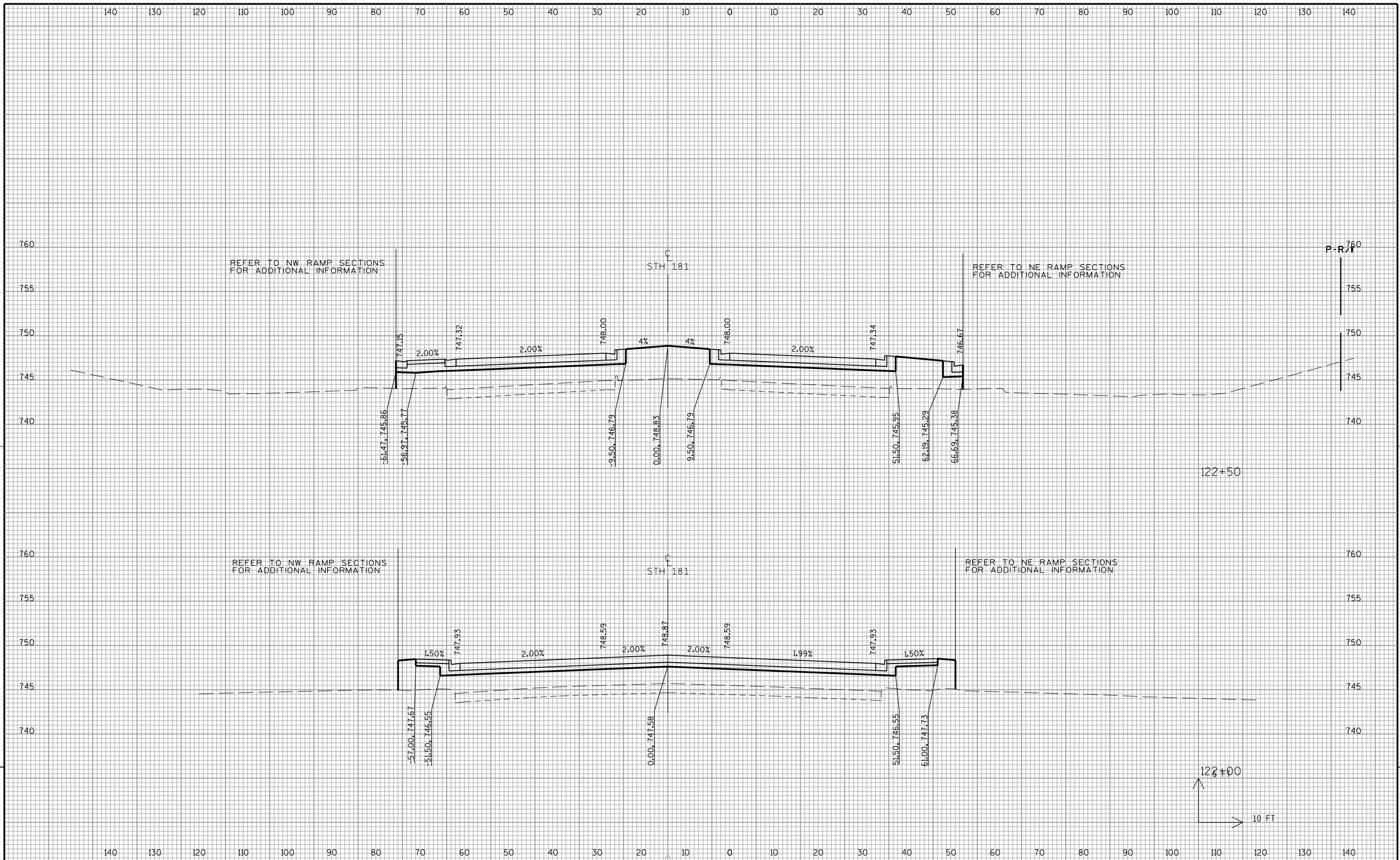


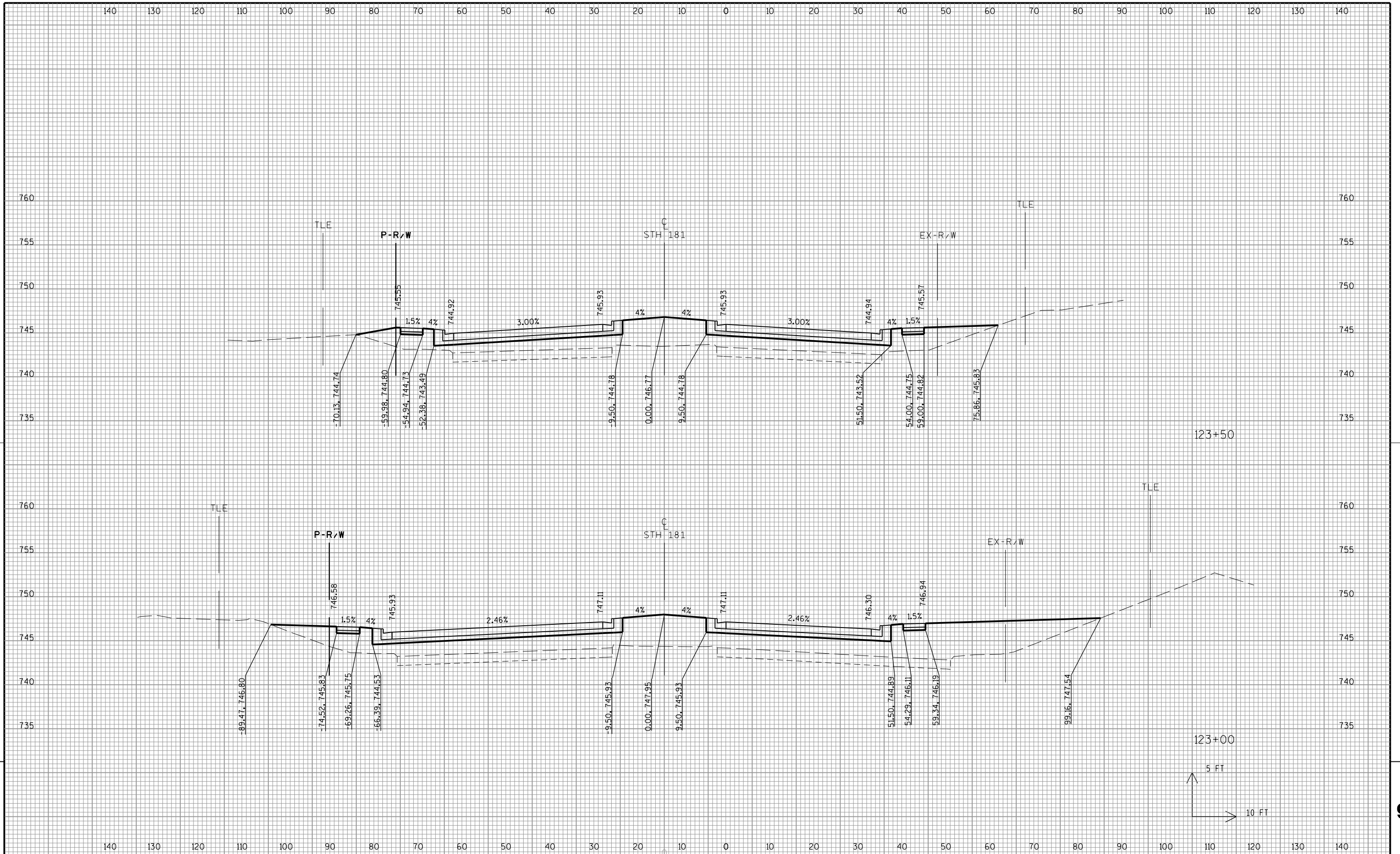


9

9



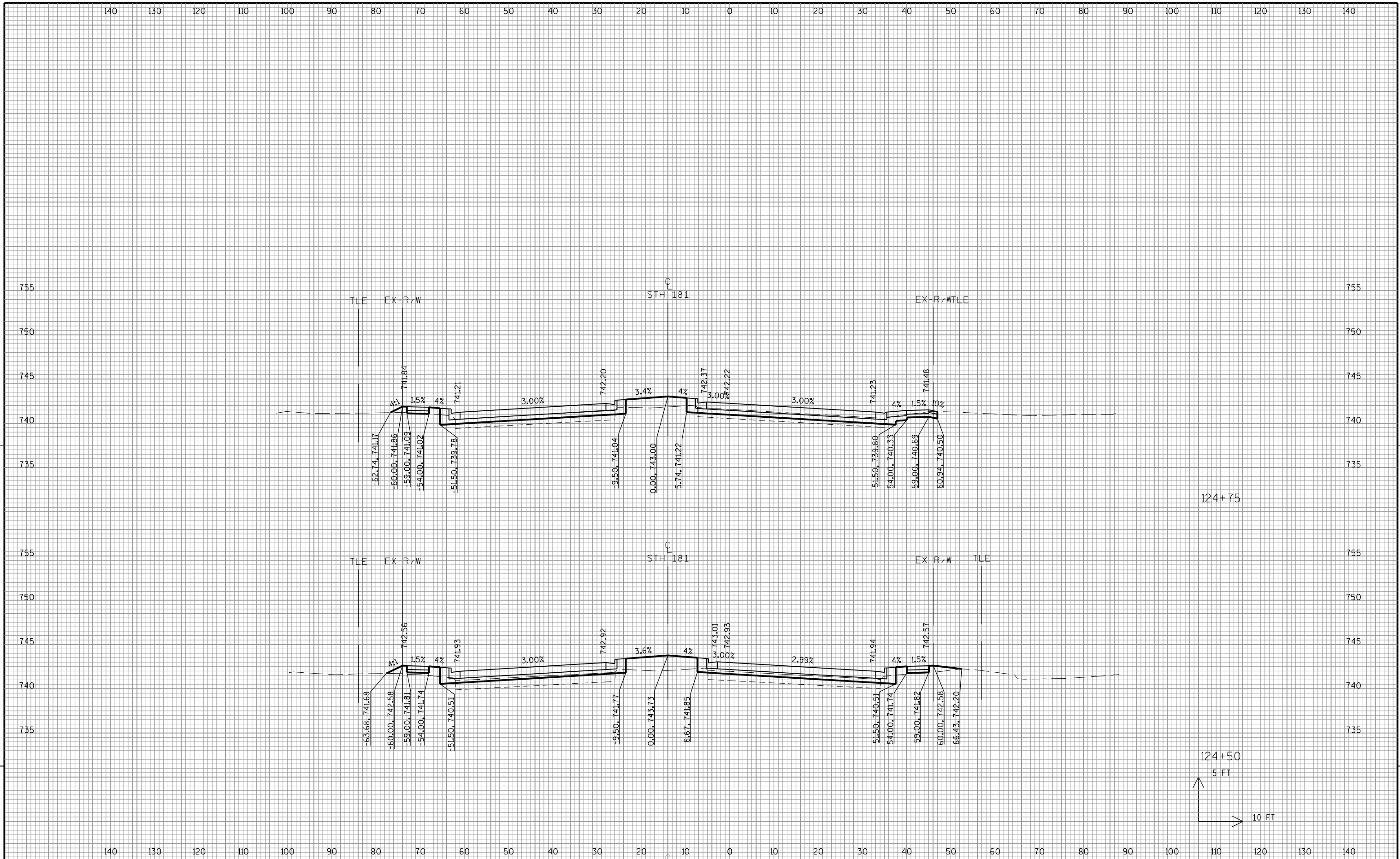


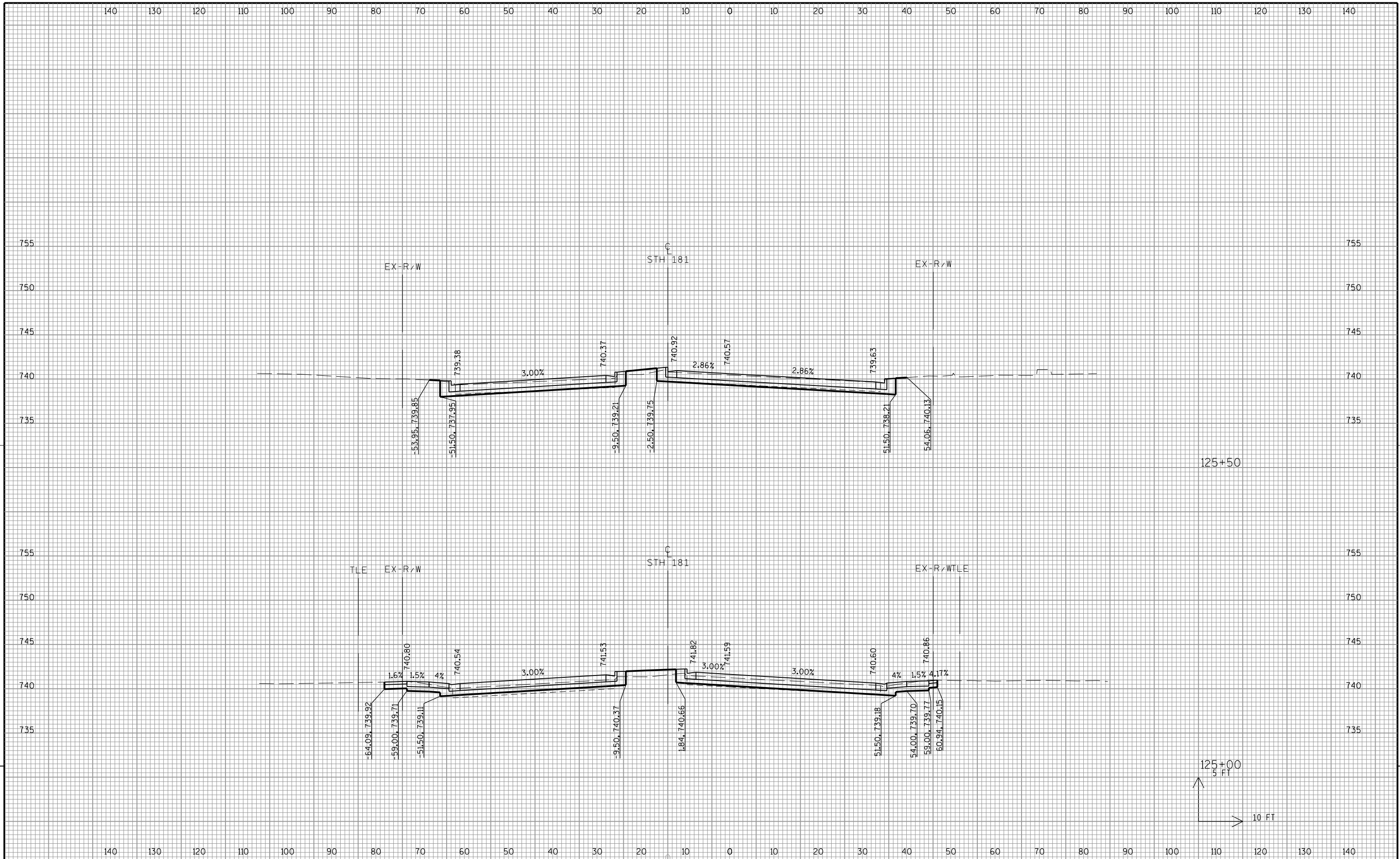


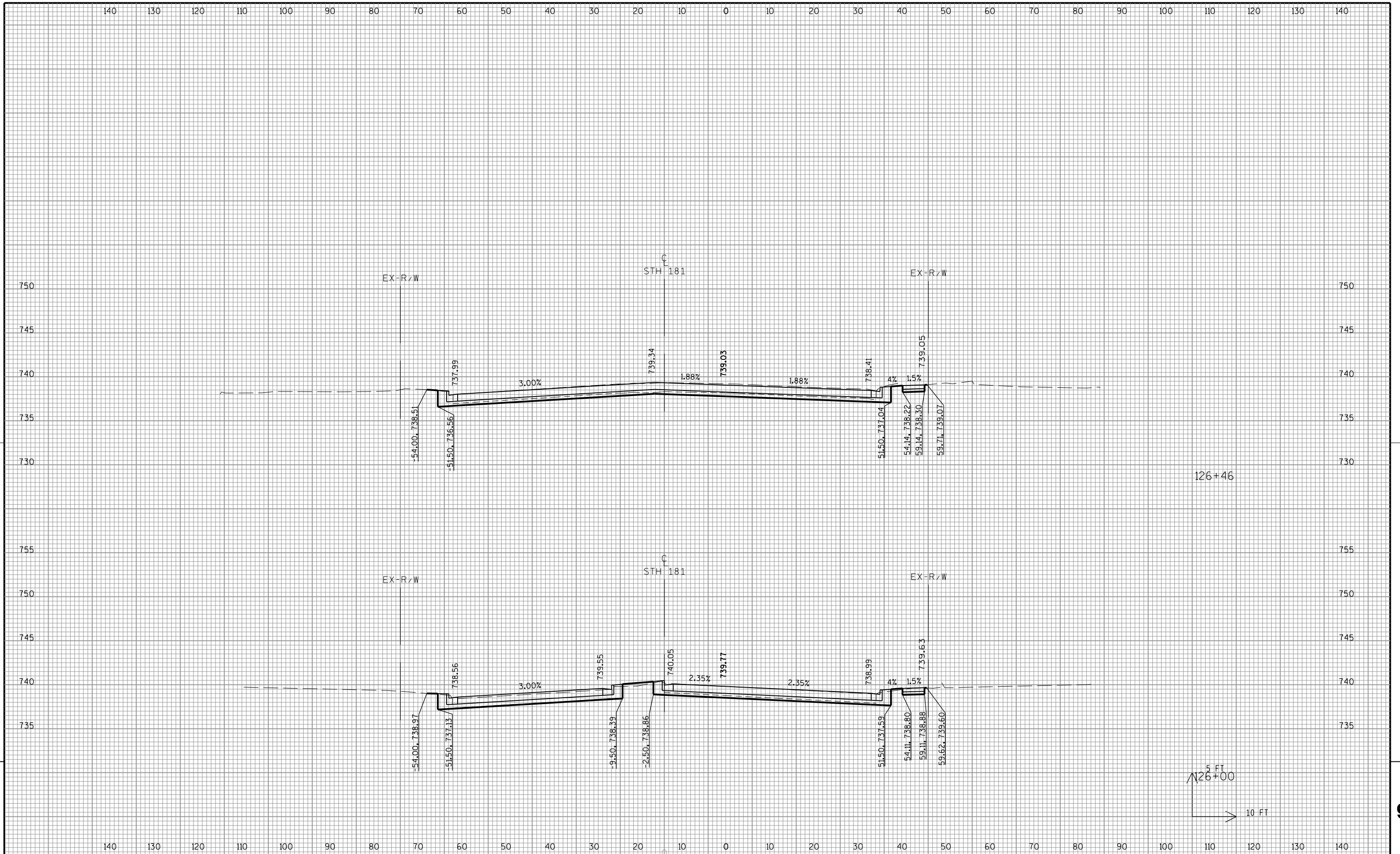


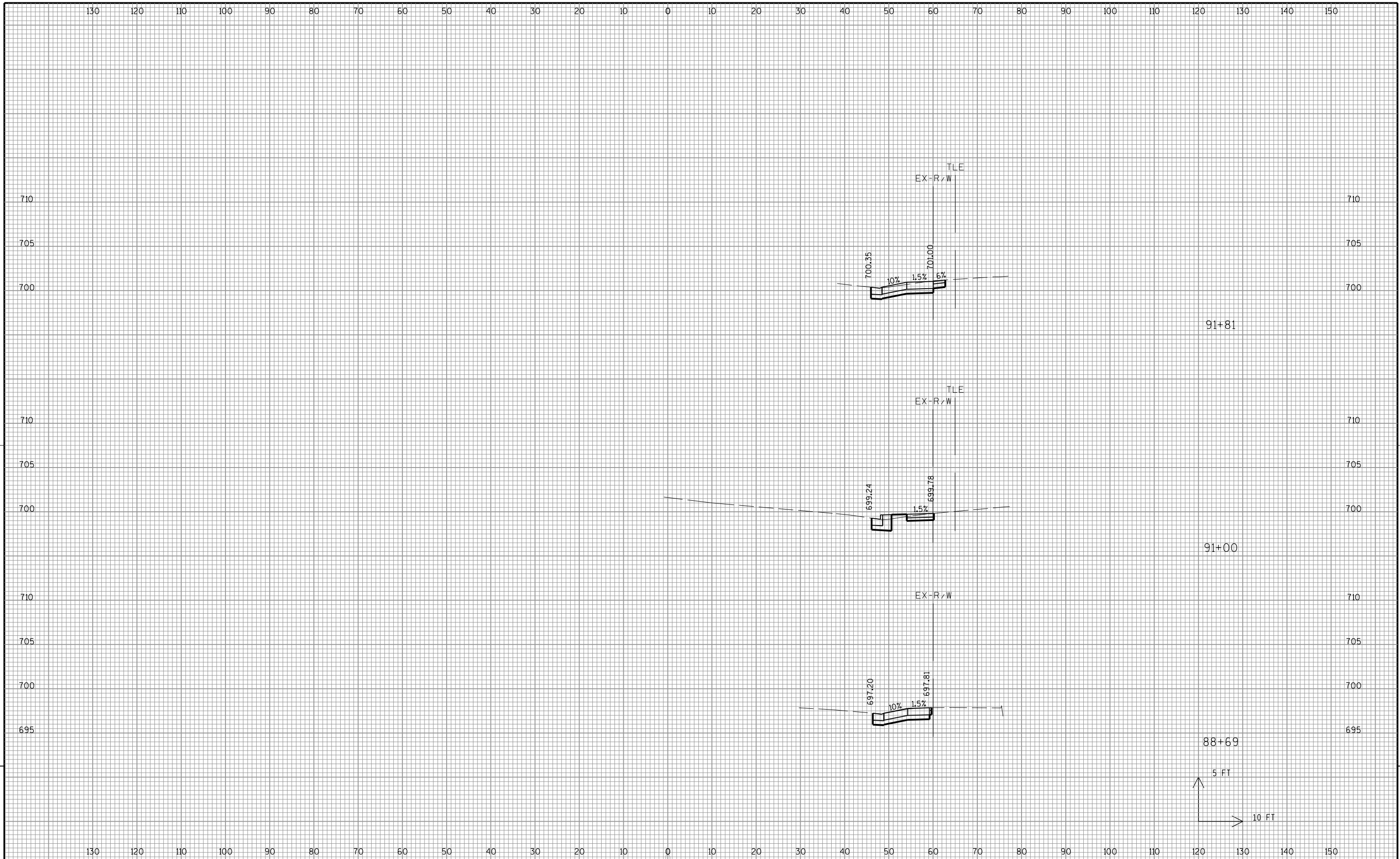
9

9



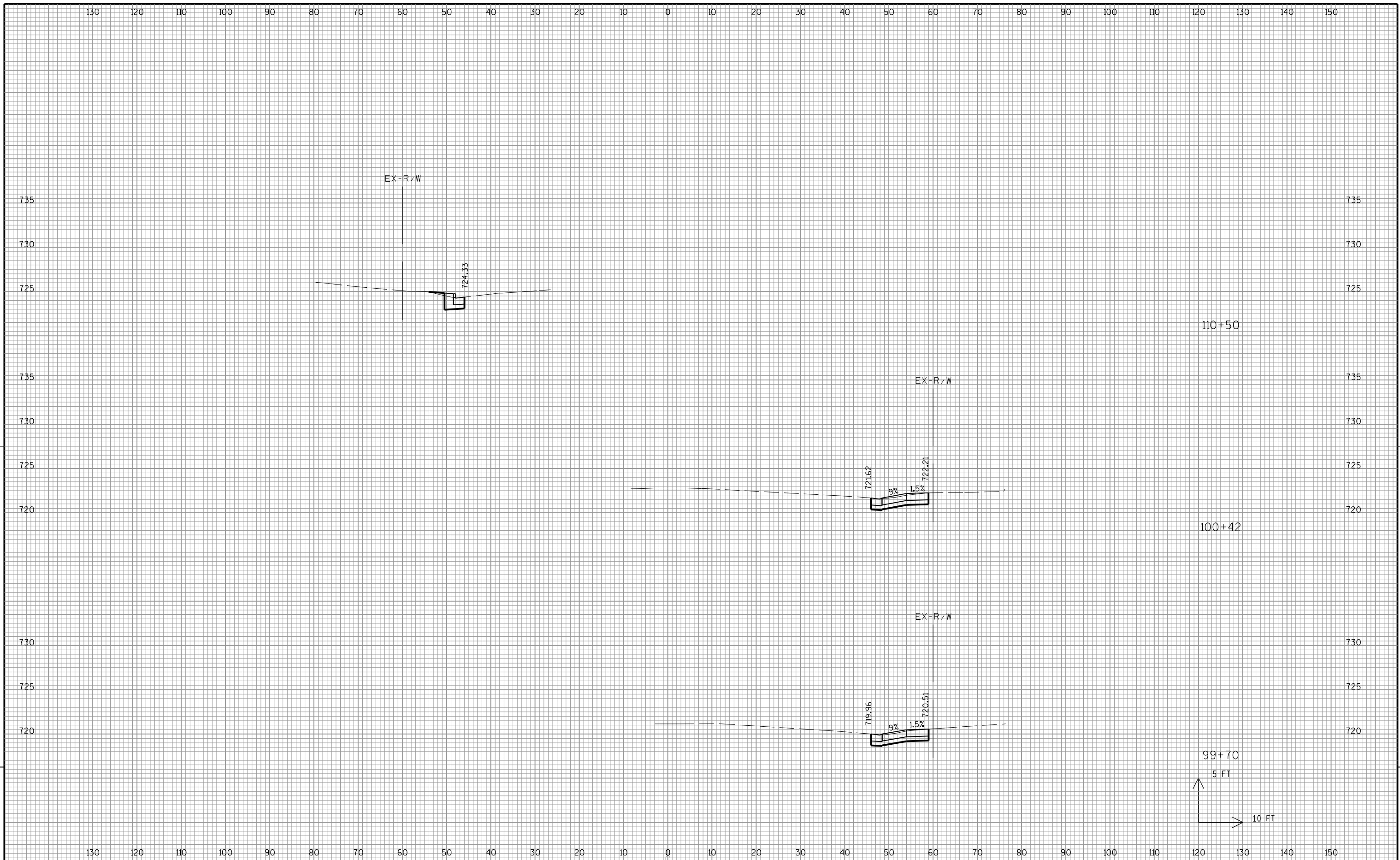






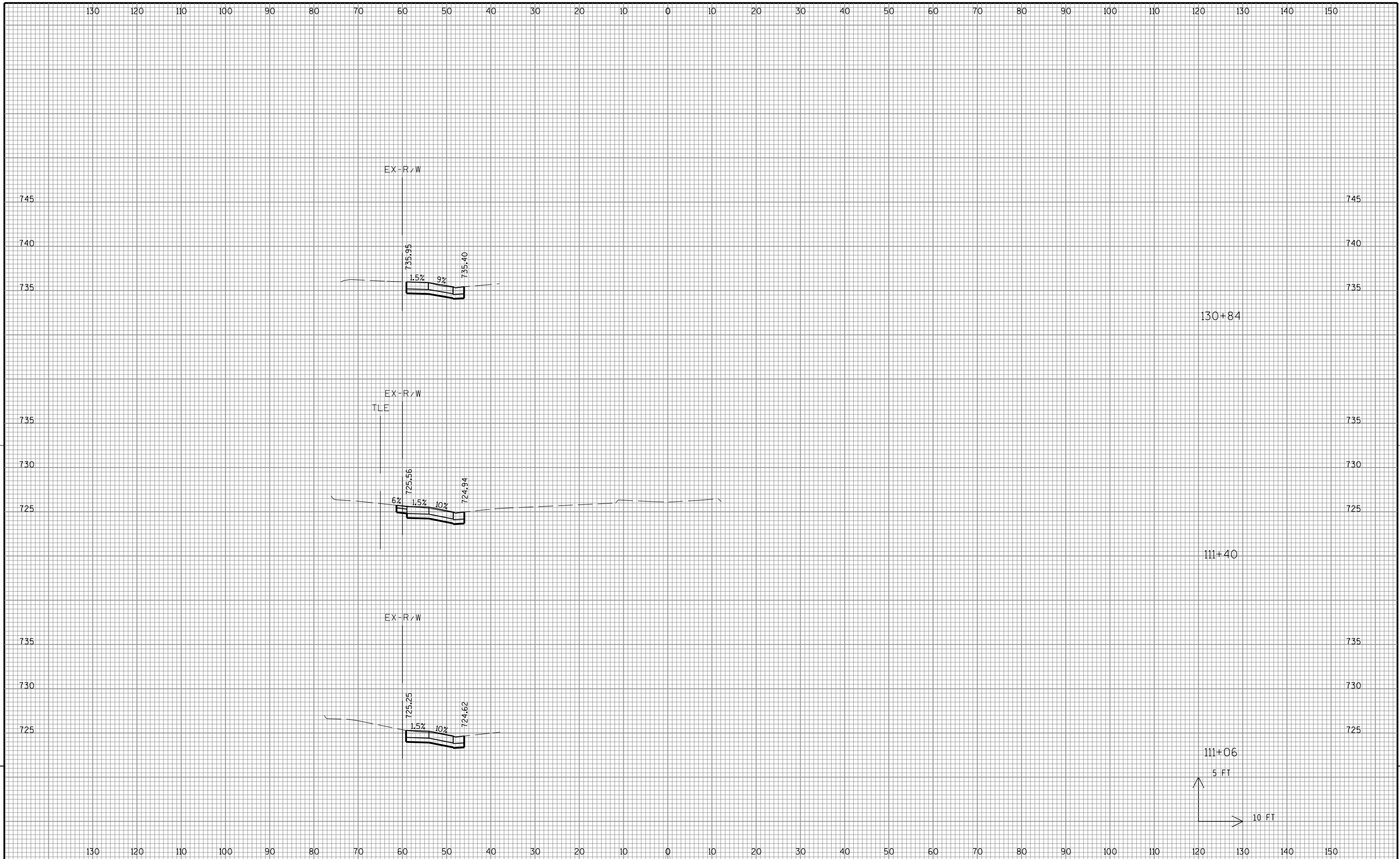
9

9



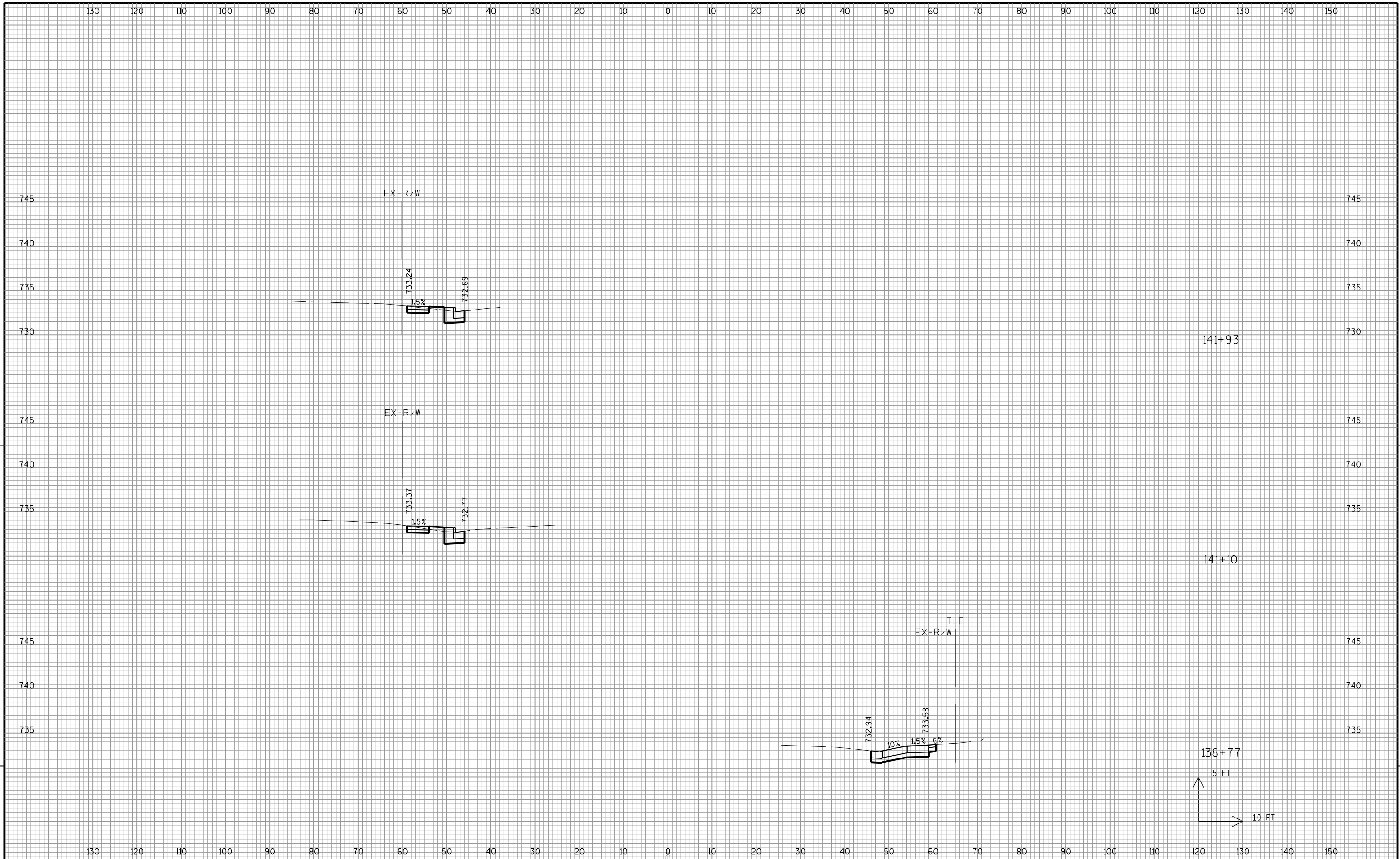
9

9



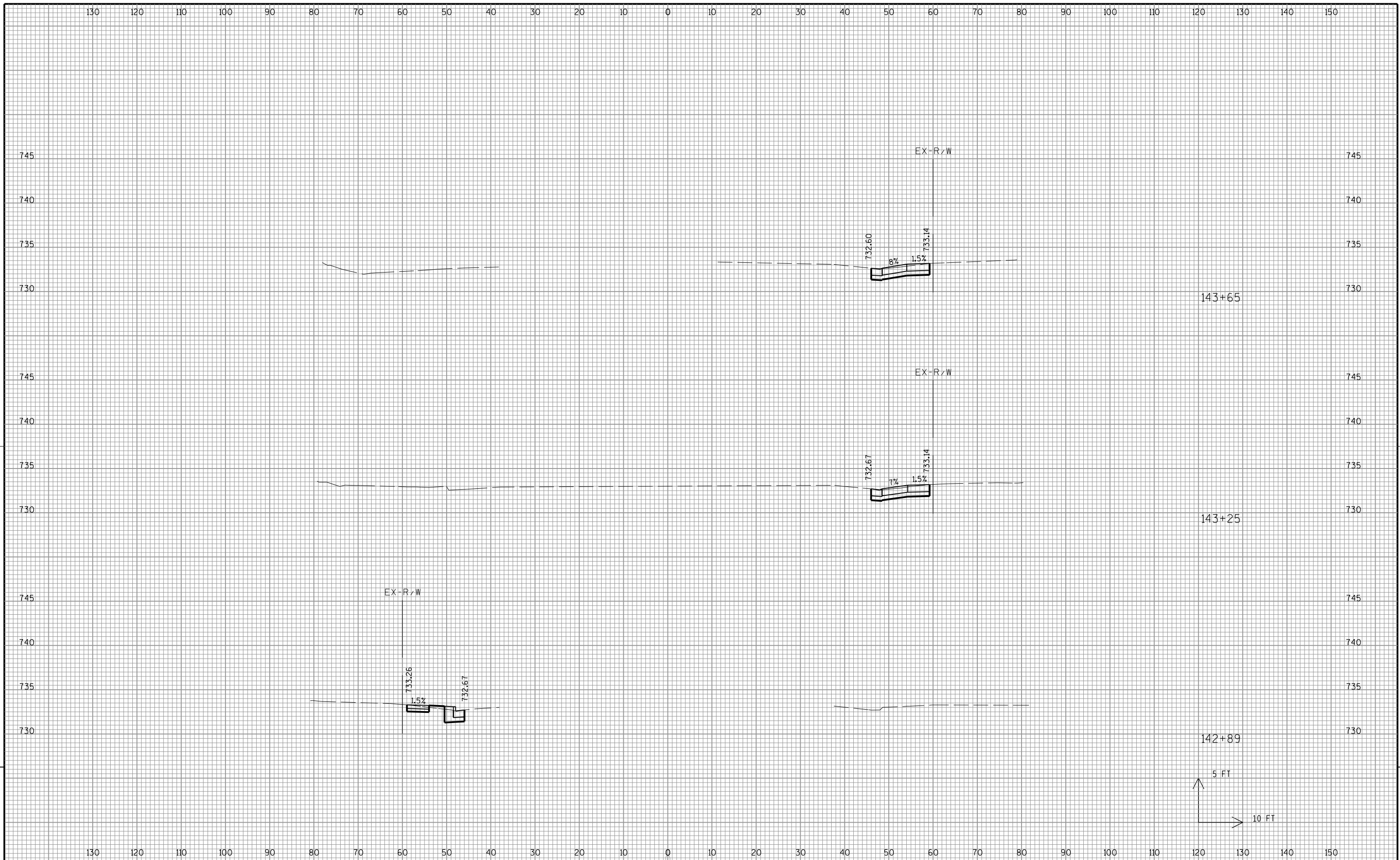
9

9



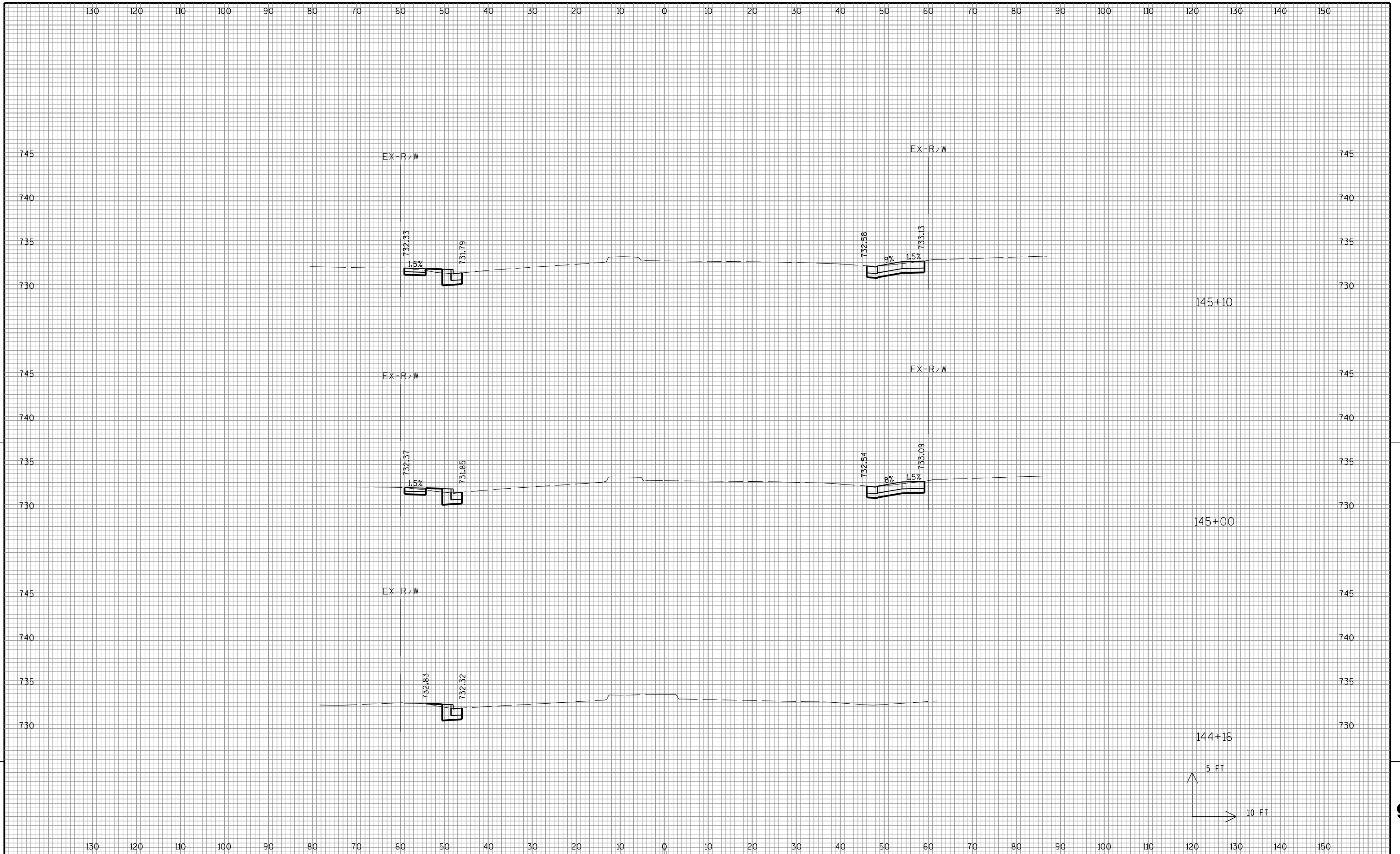
9

9



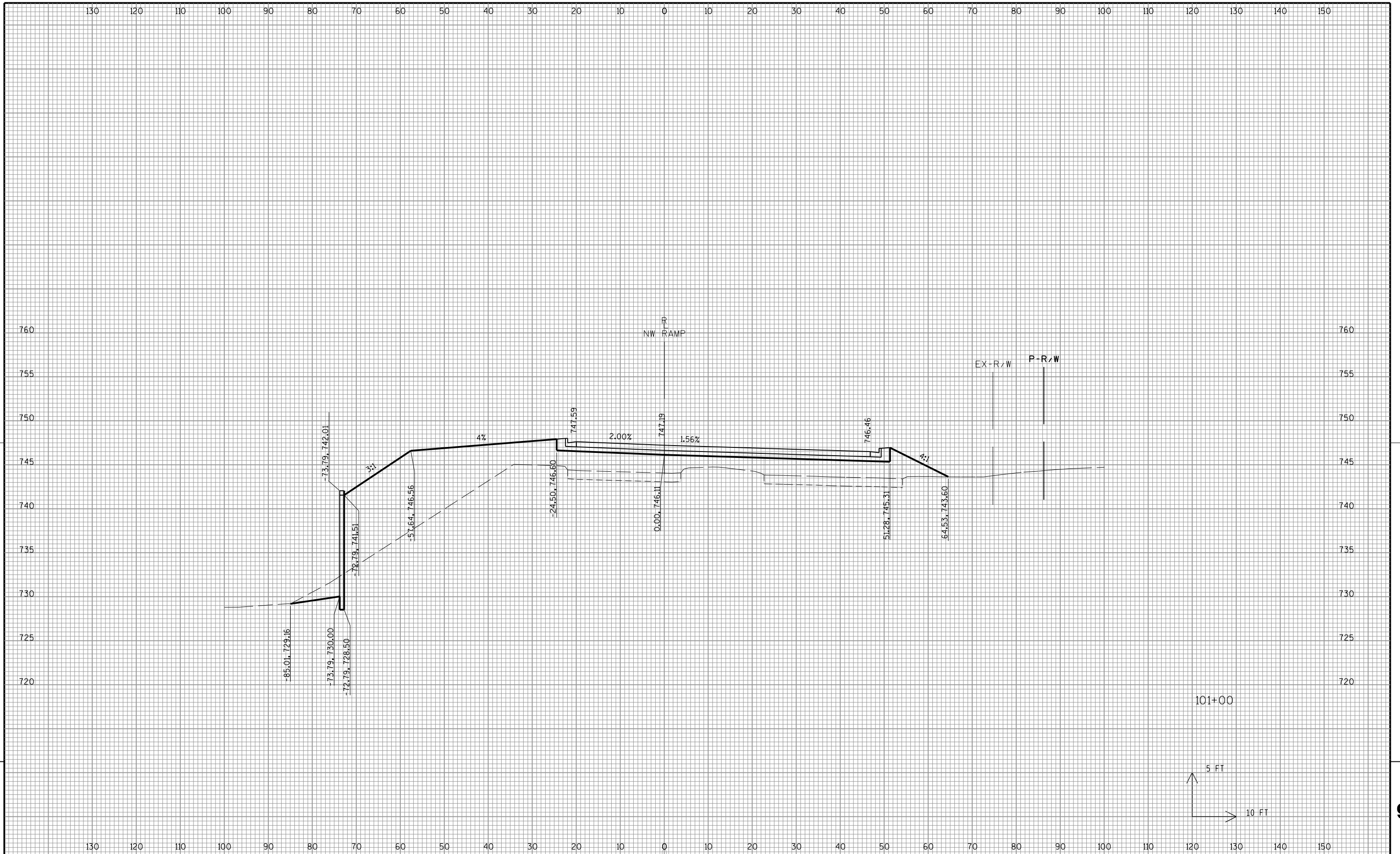
9

9



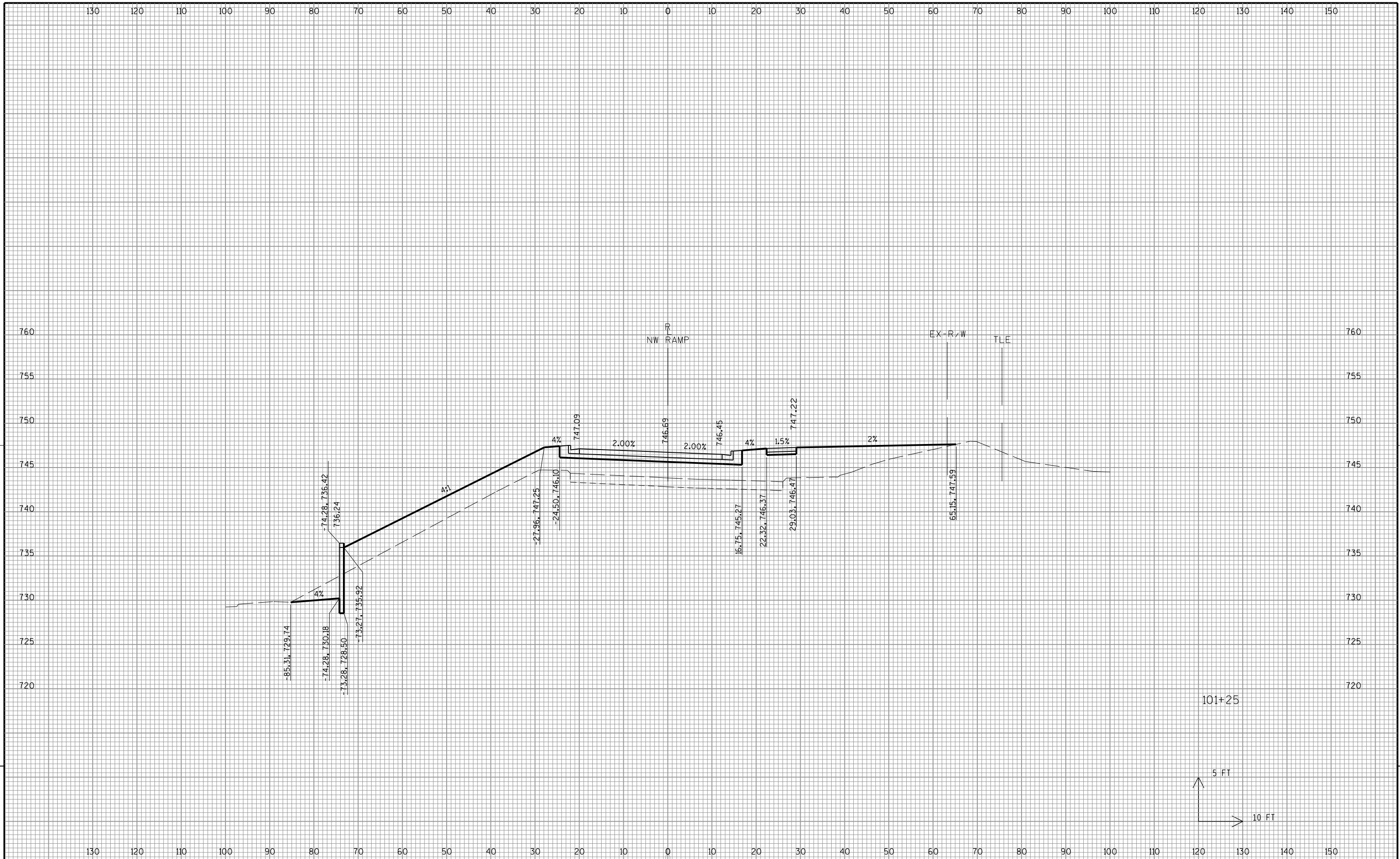
9

9



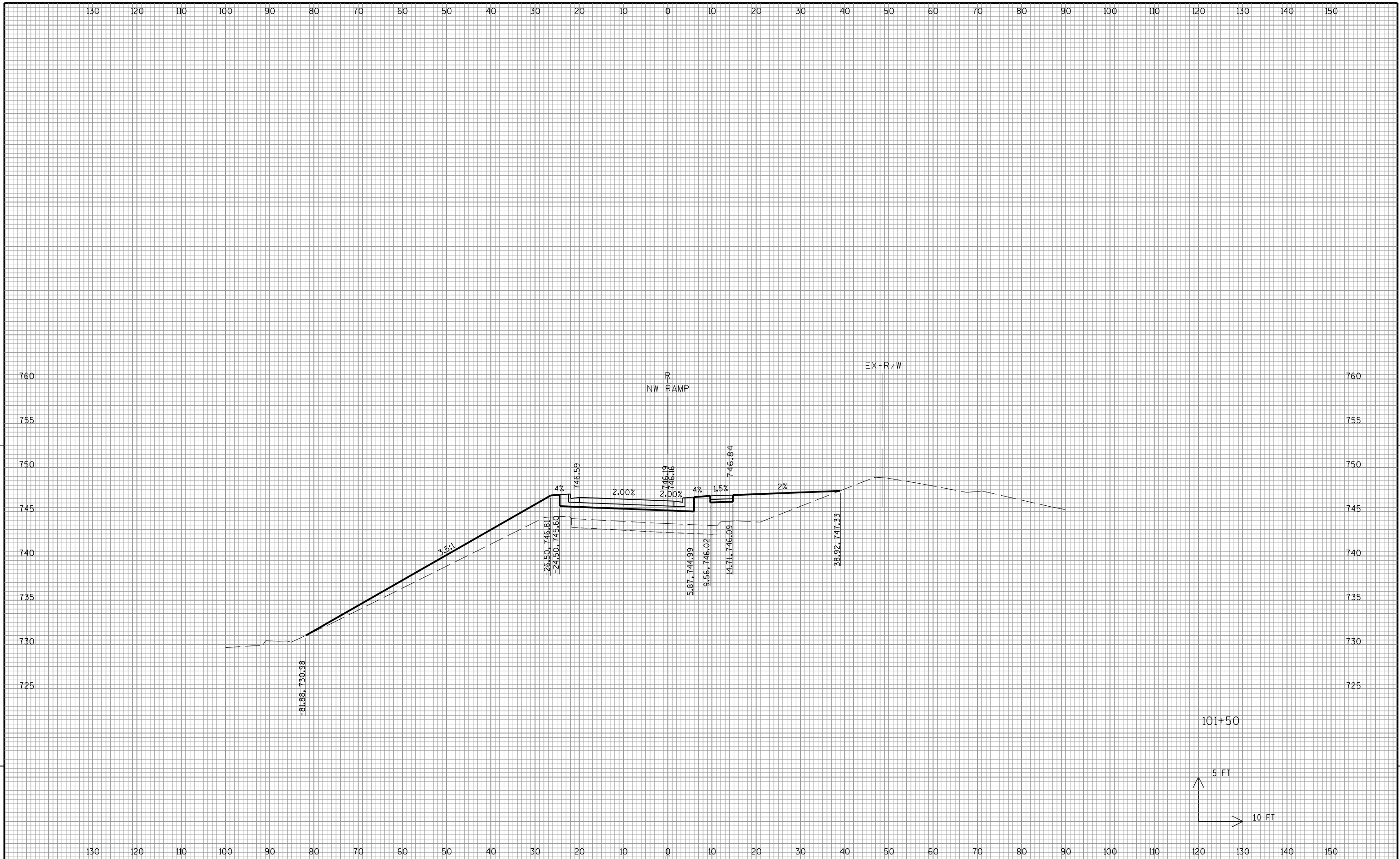
9

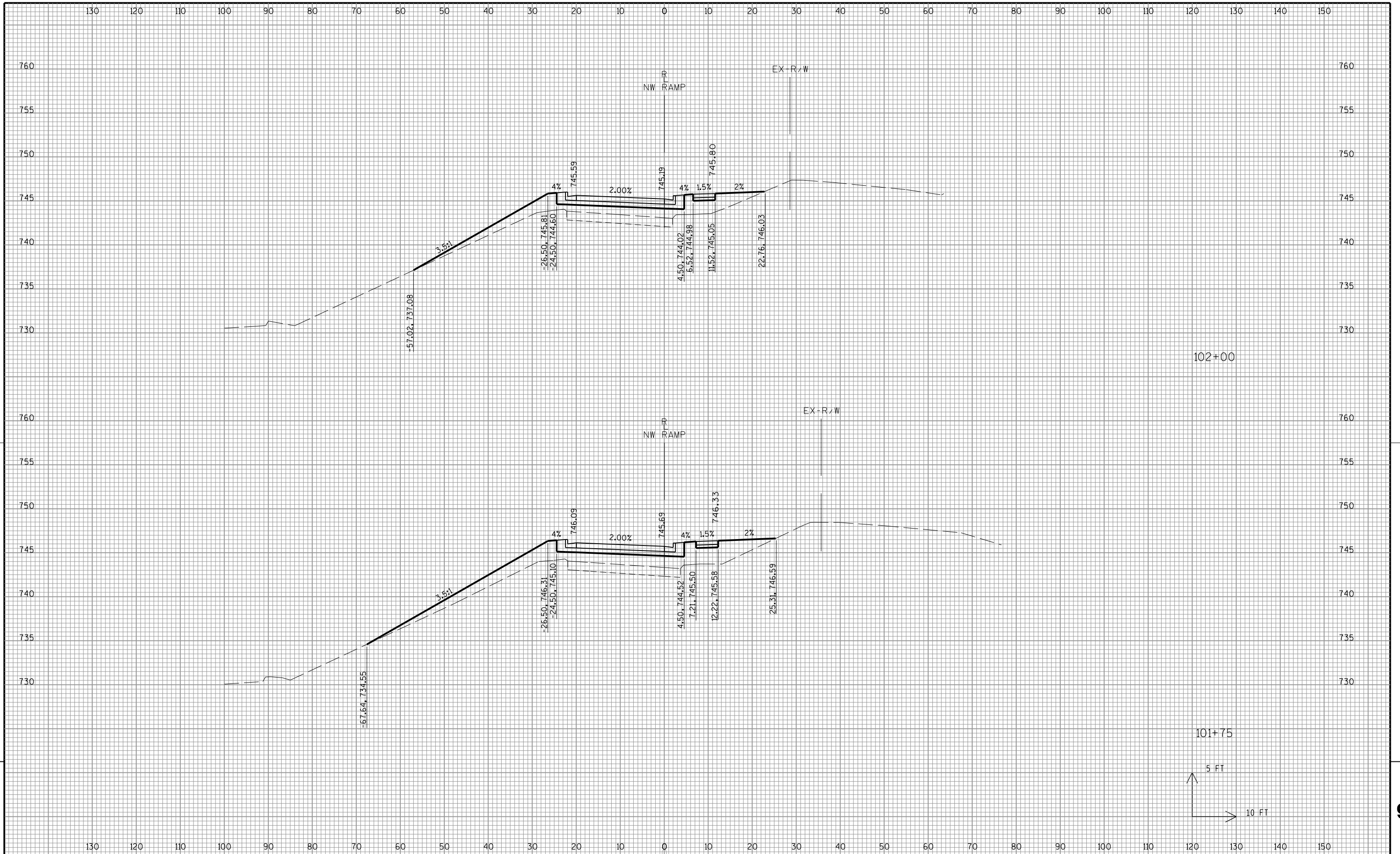
9

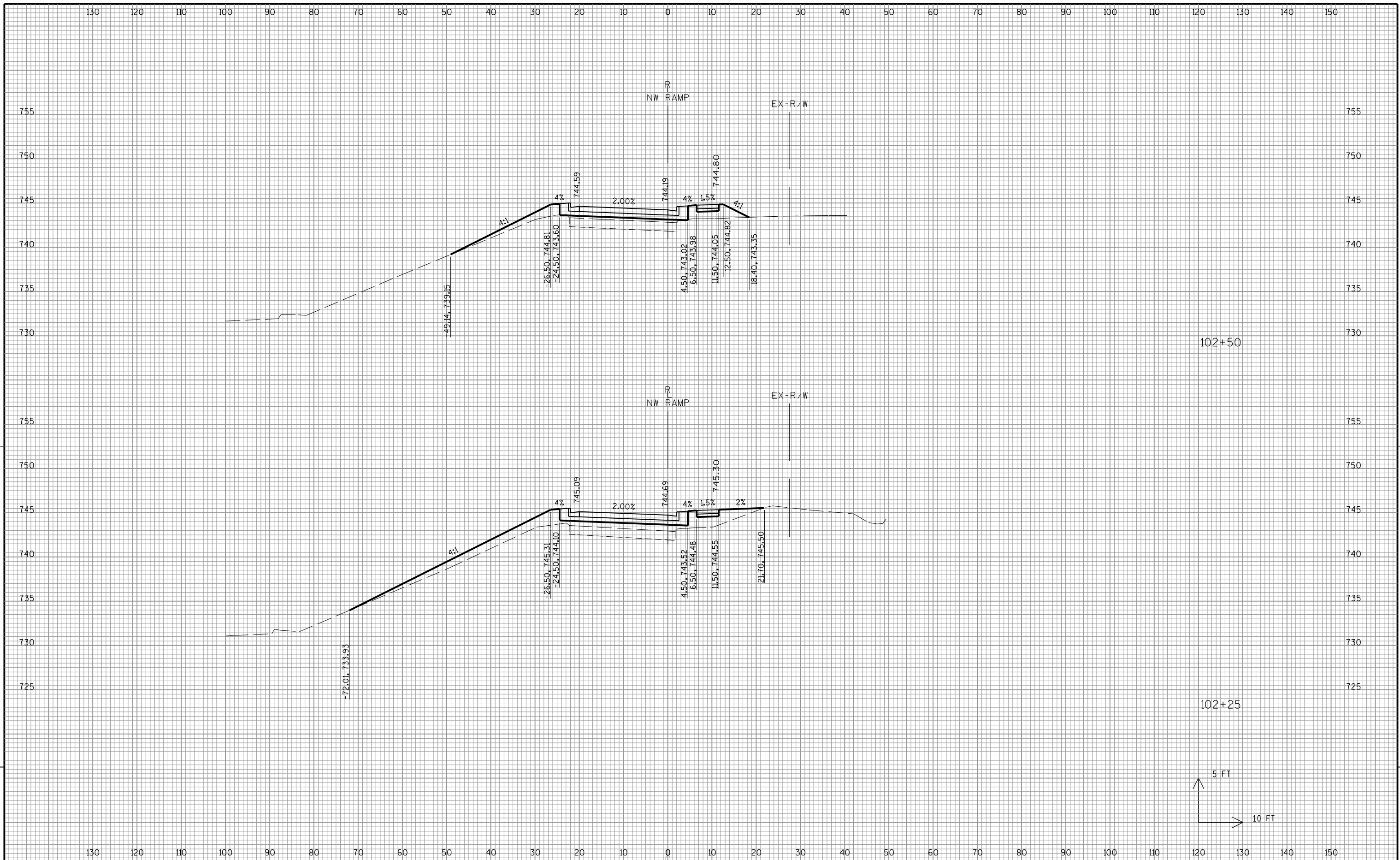


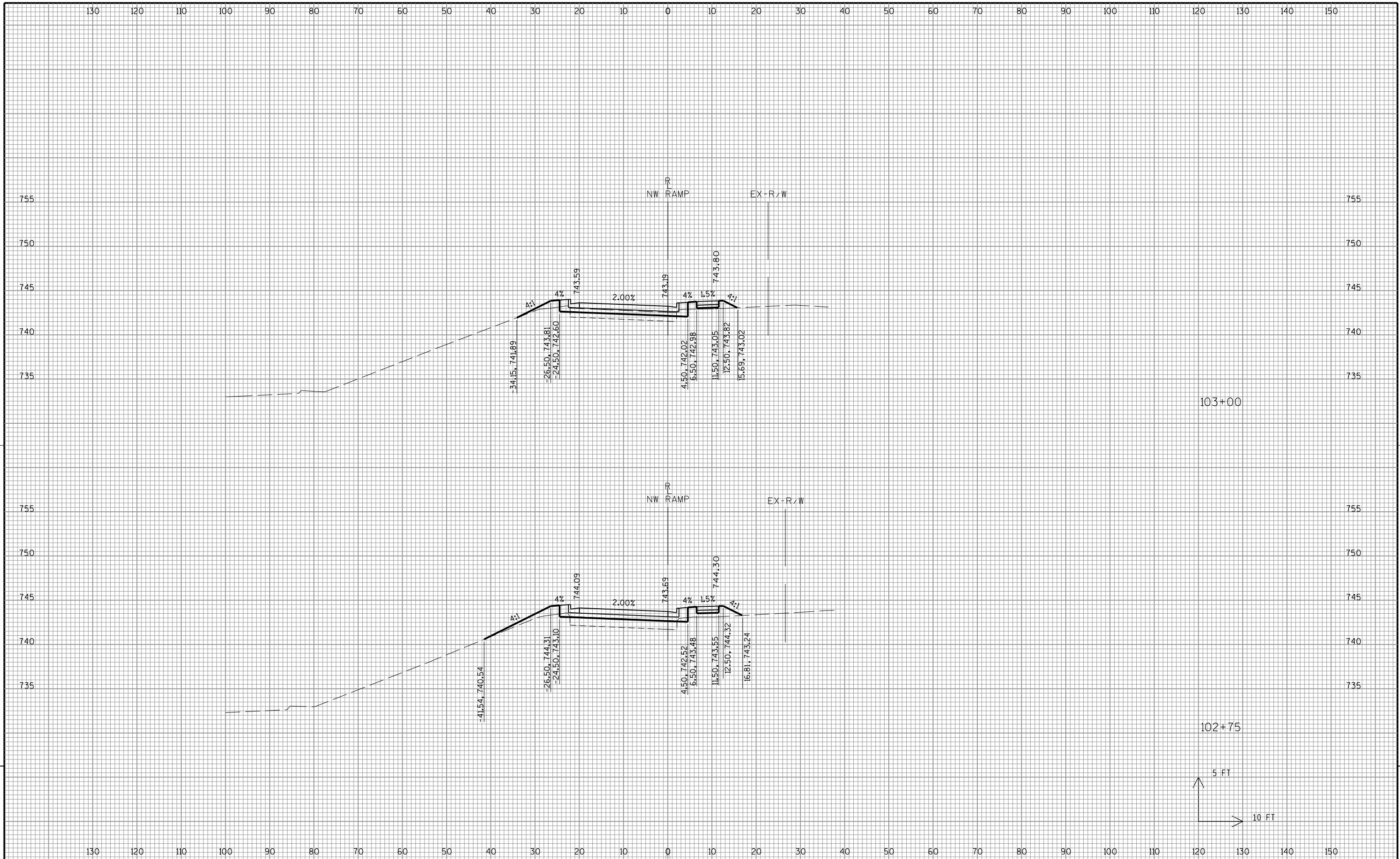
9

9



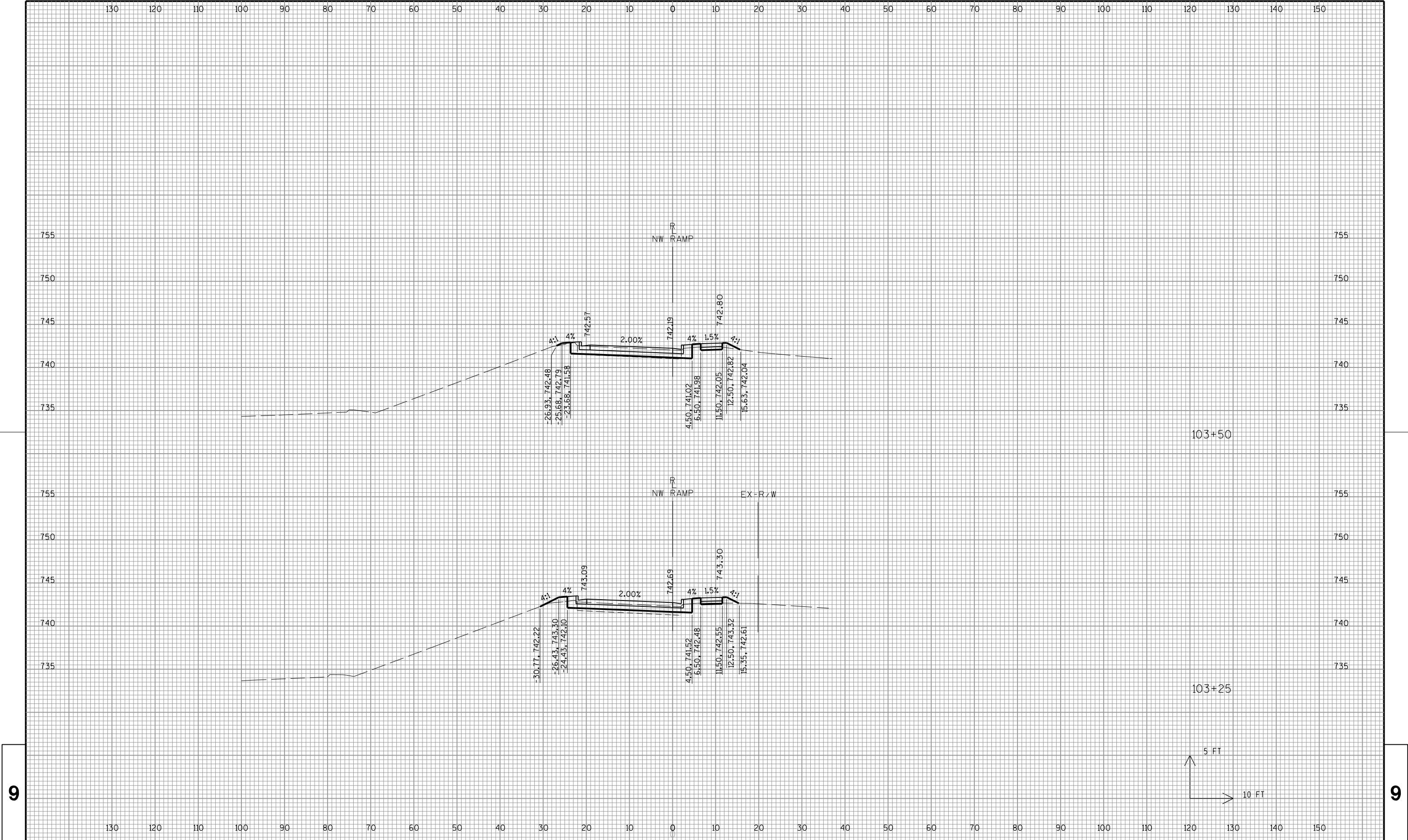


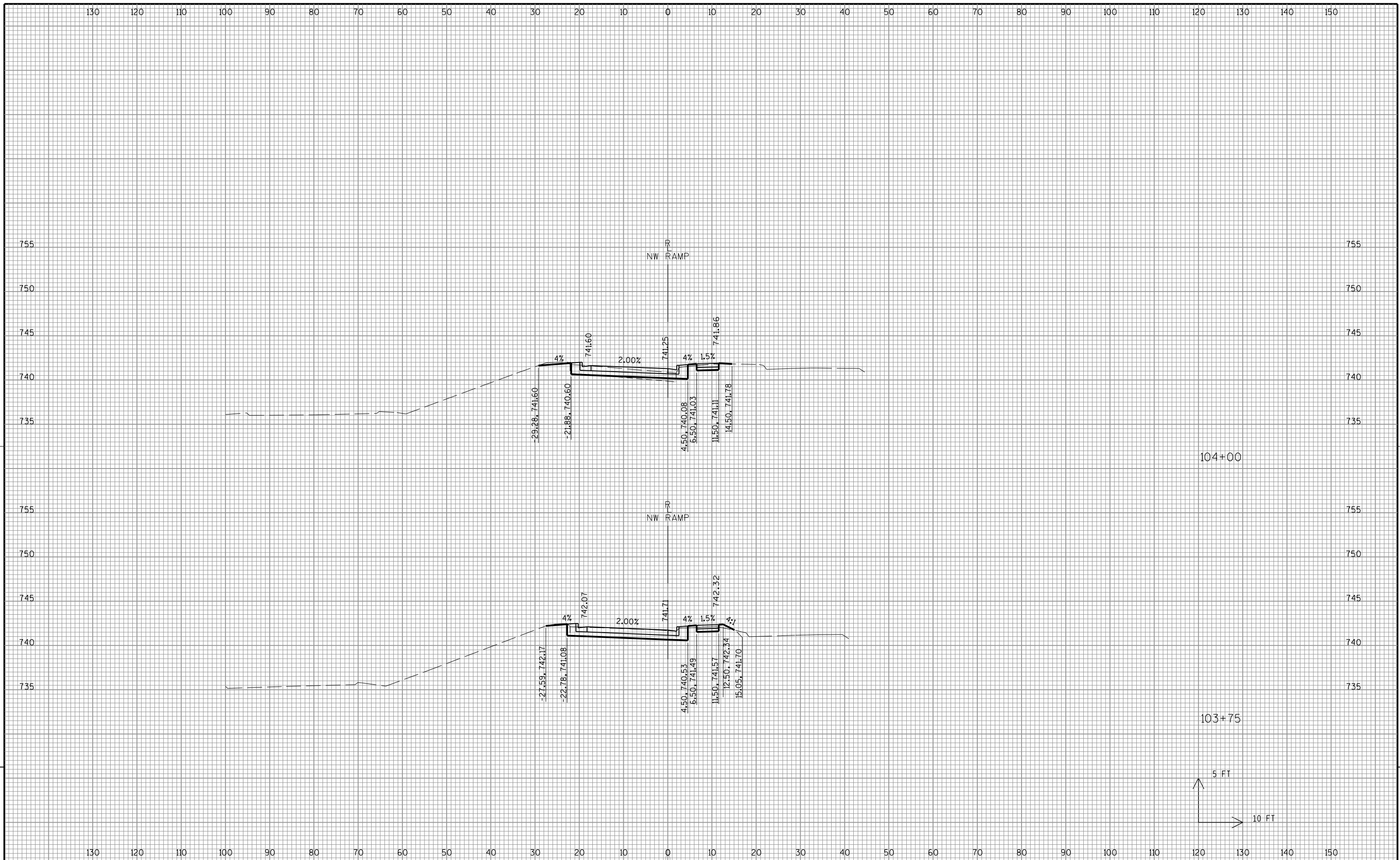




9

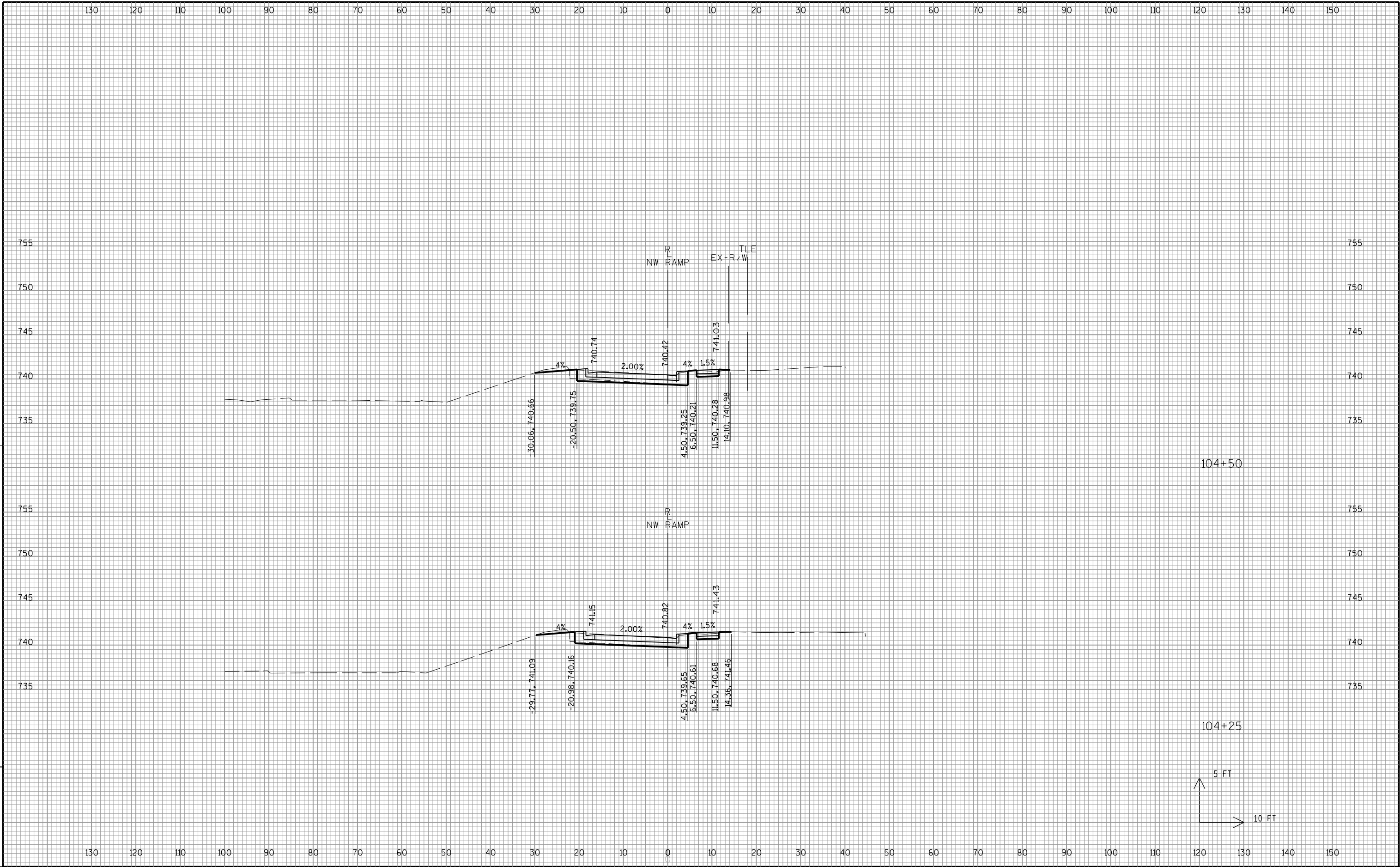
9

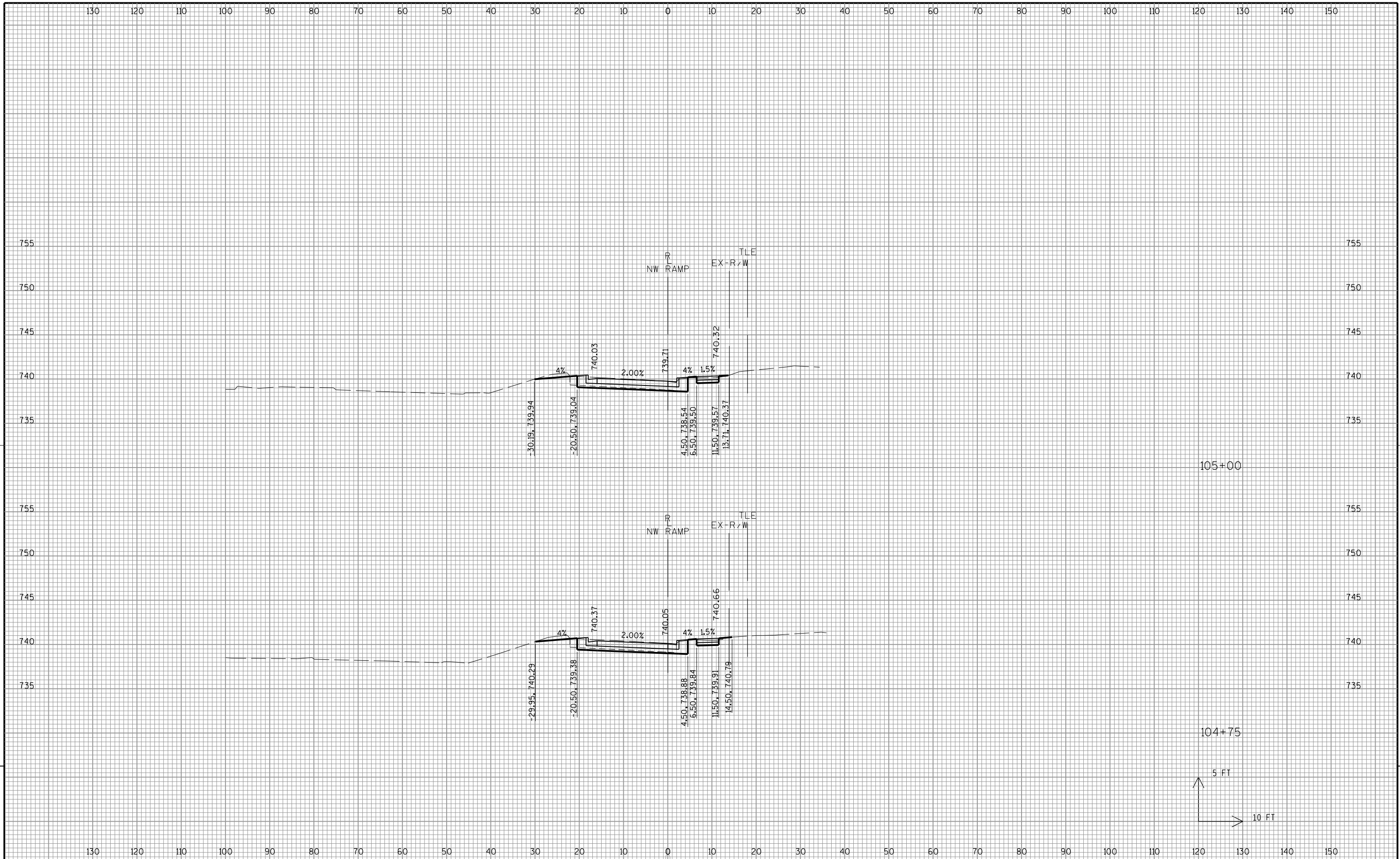




9

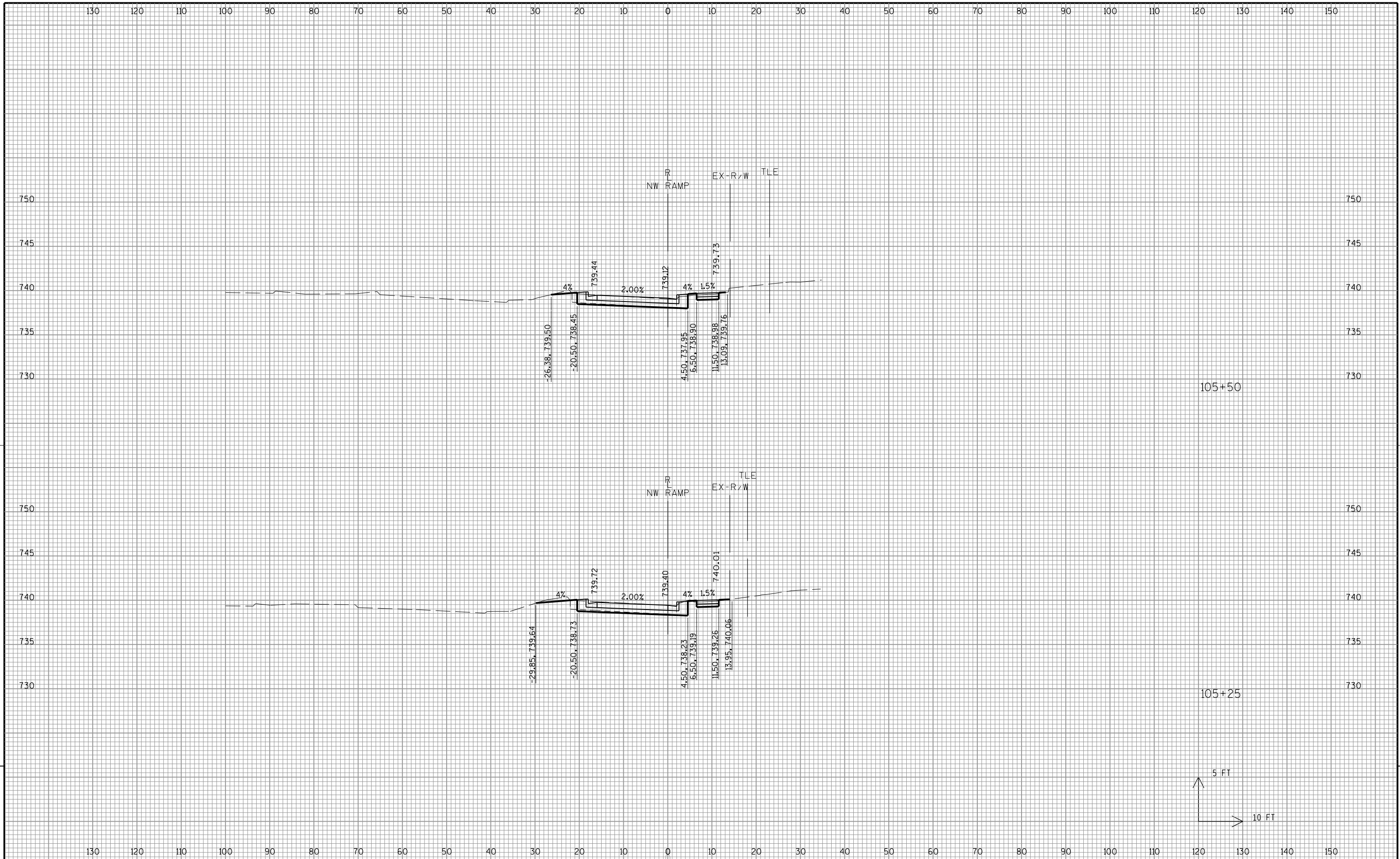
9





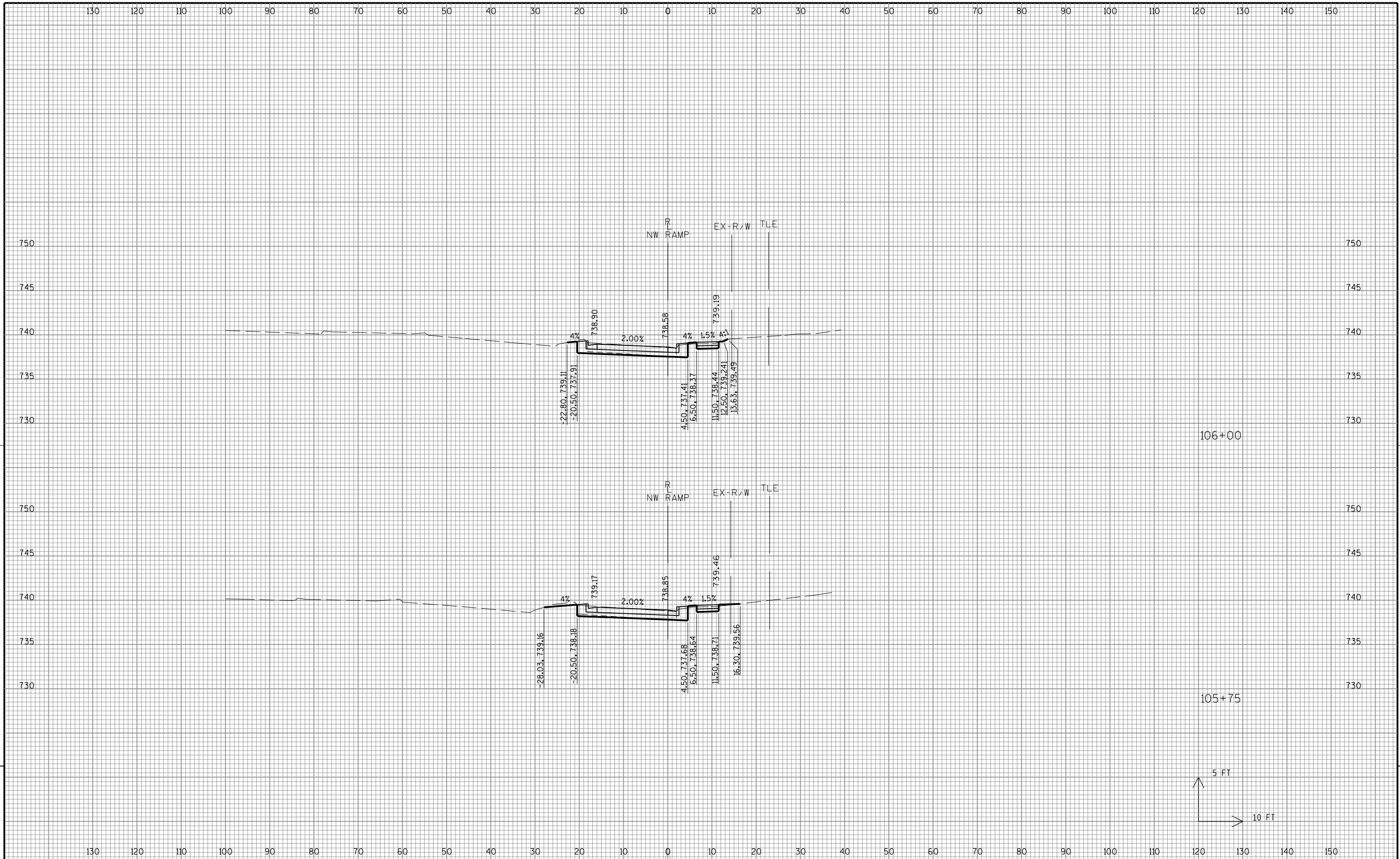
9

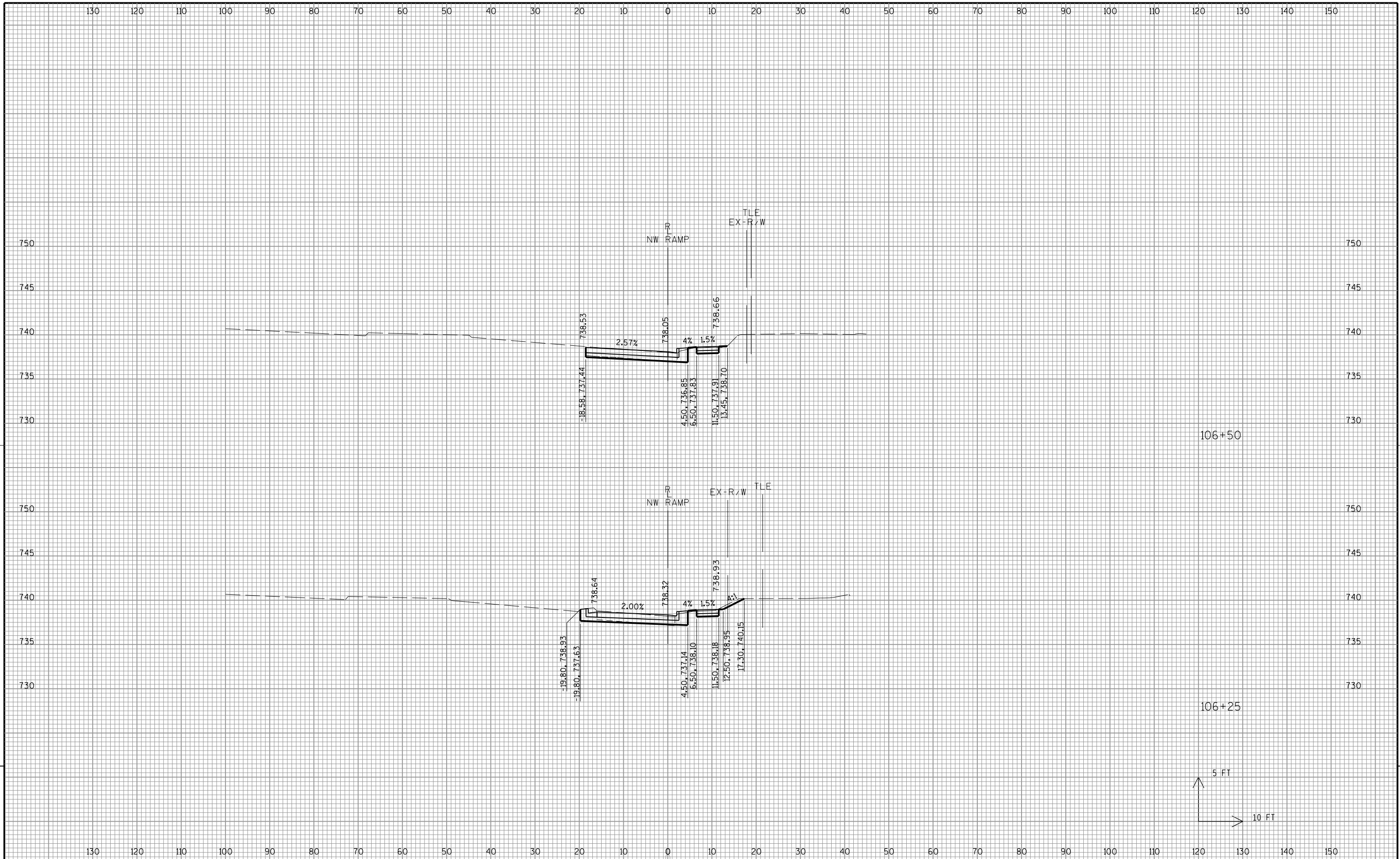
9



9

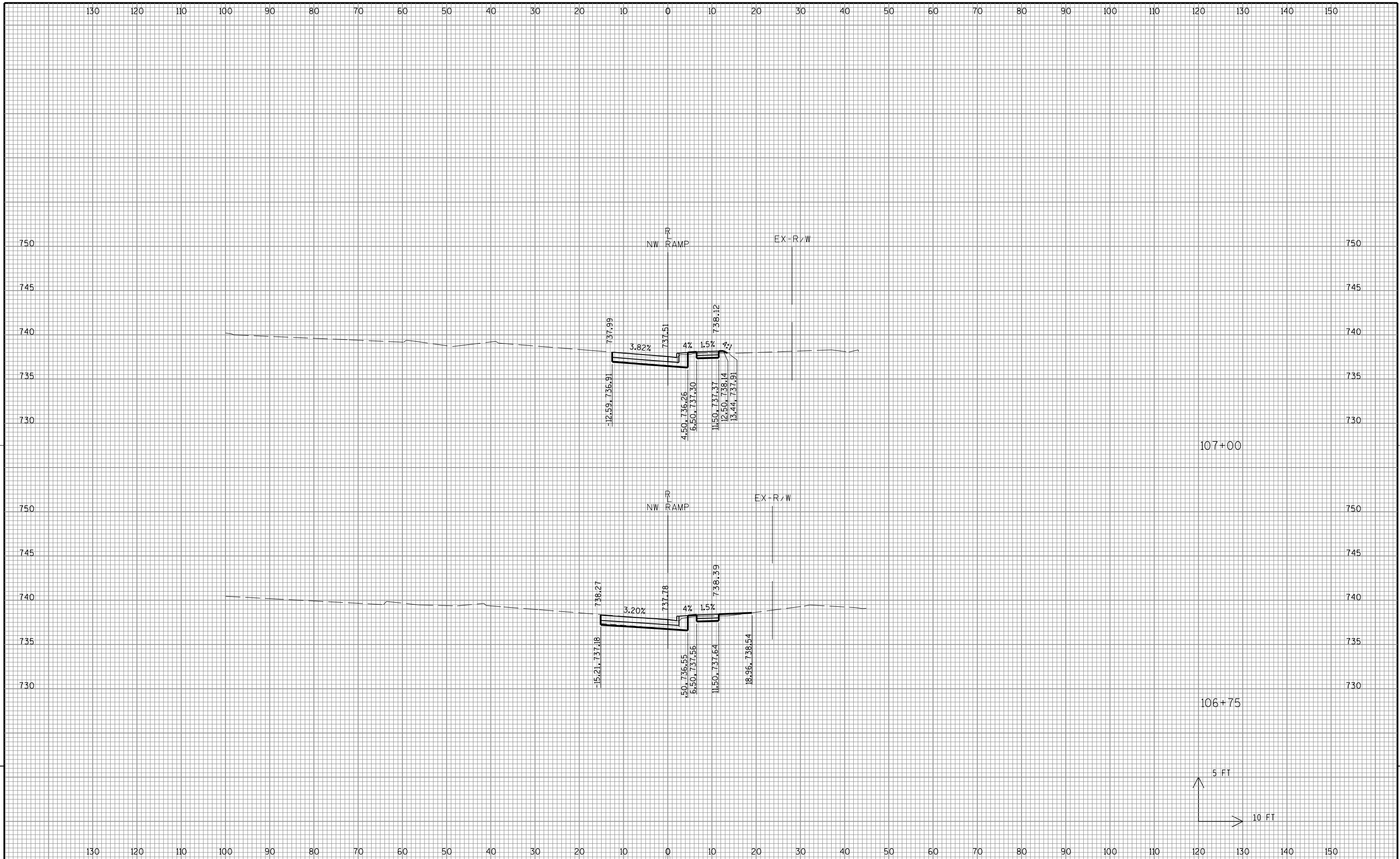
9

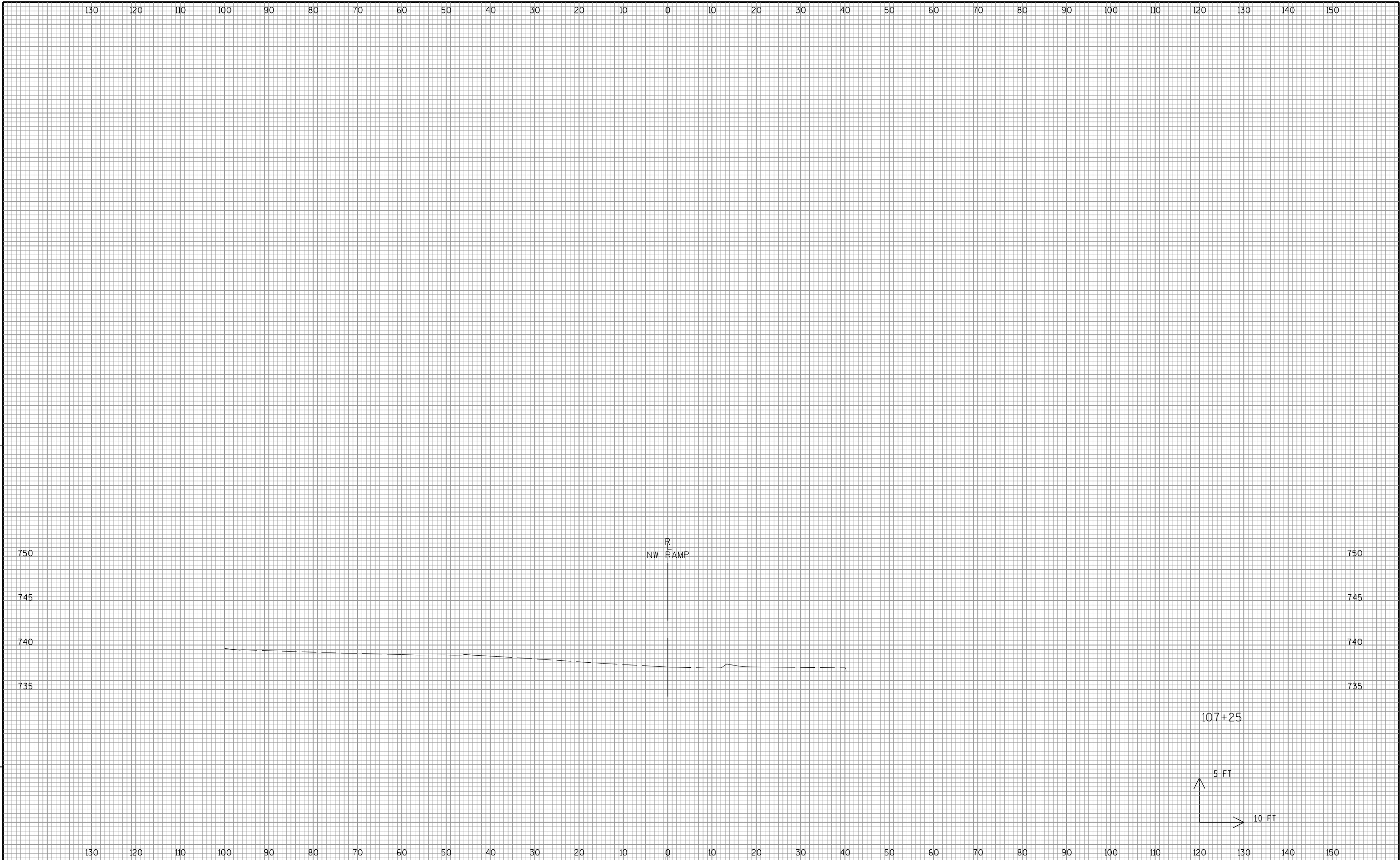




9

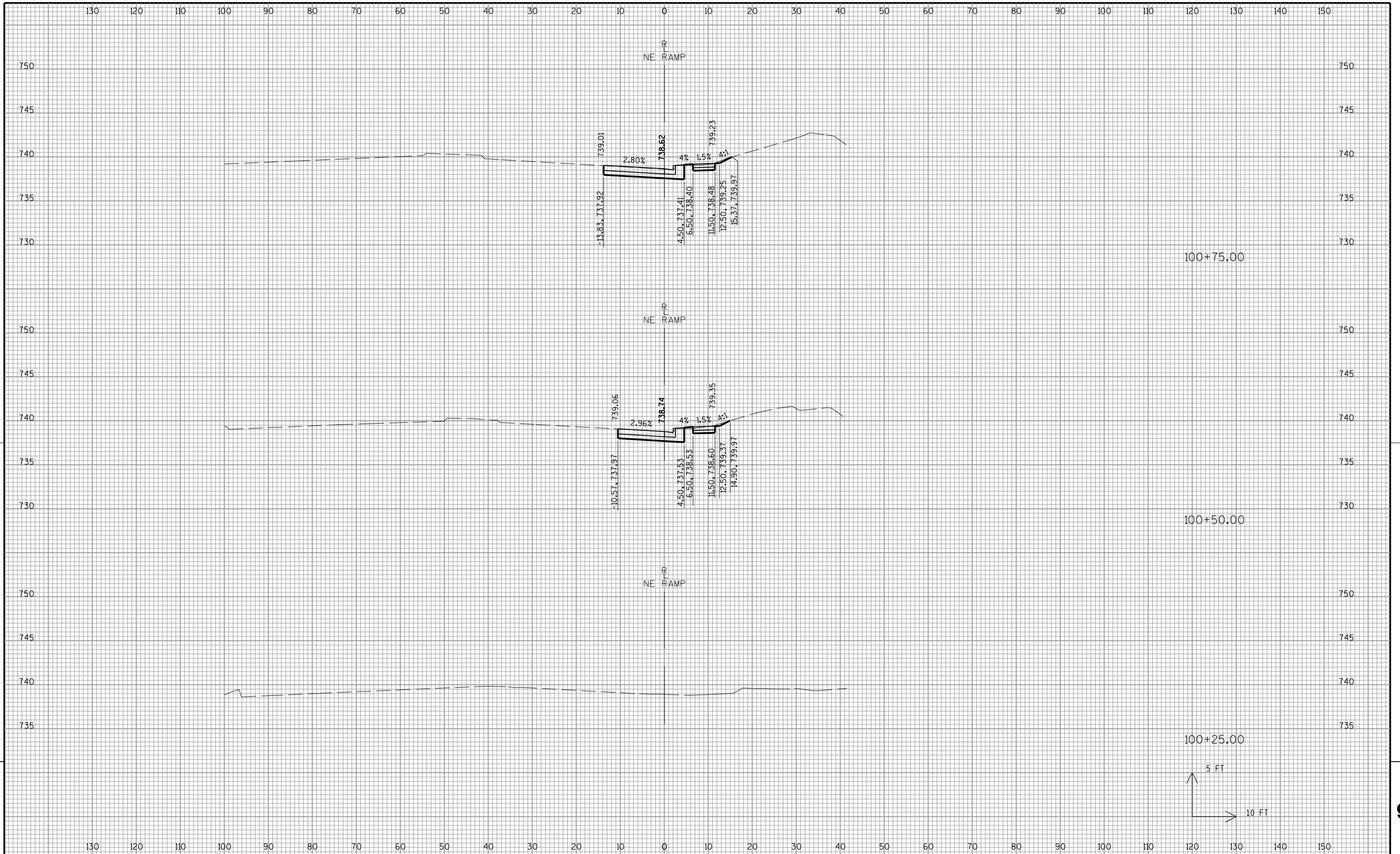
9





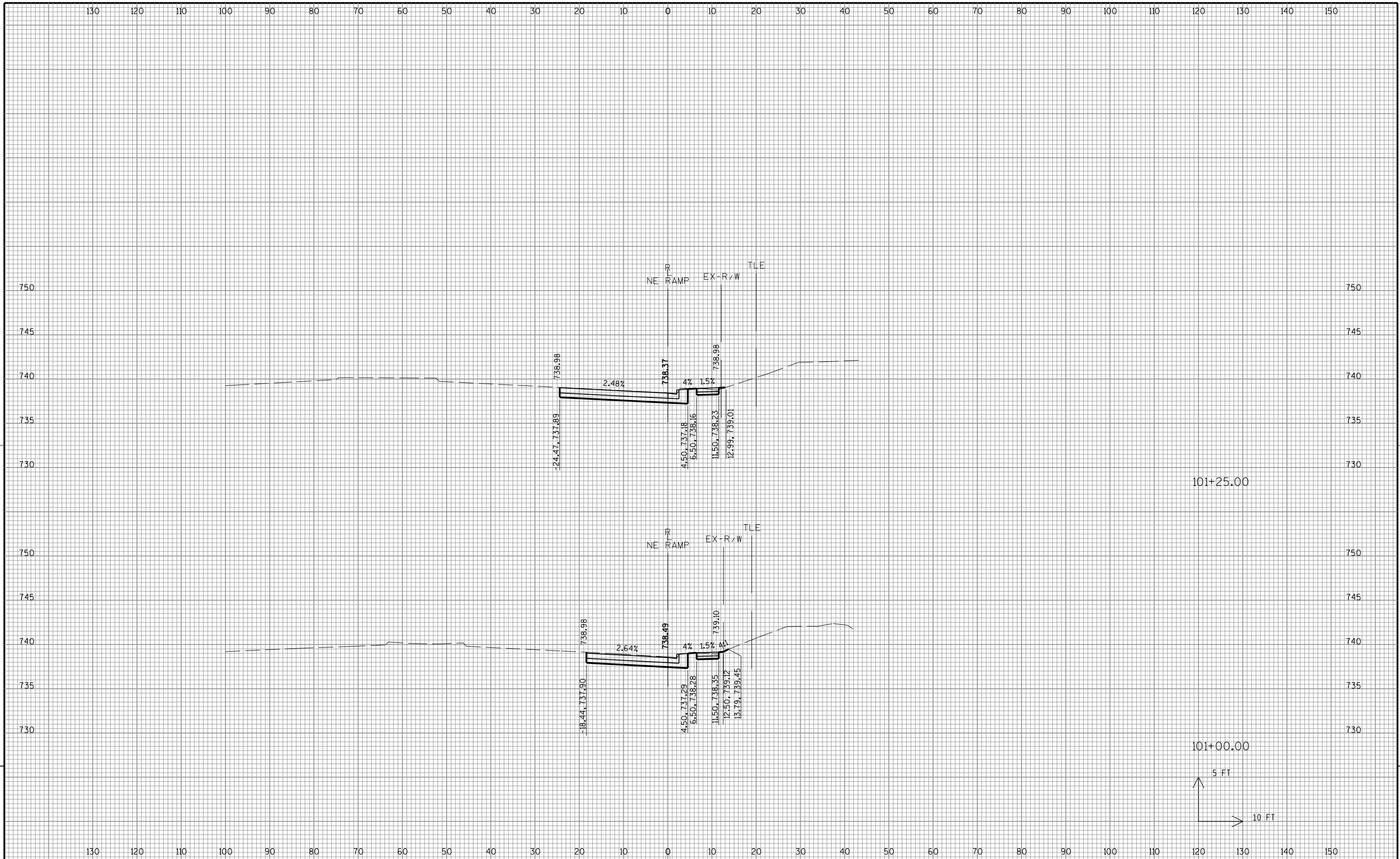
9

9



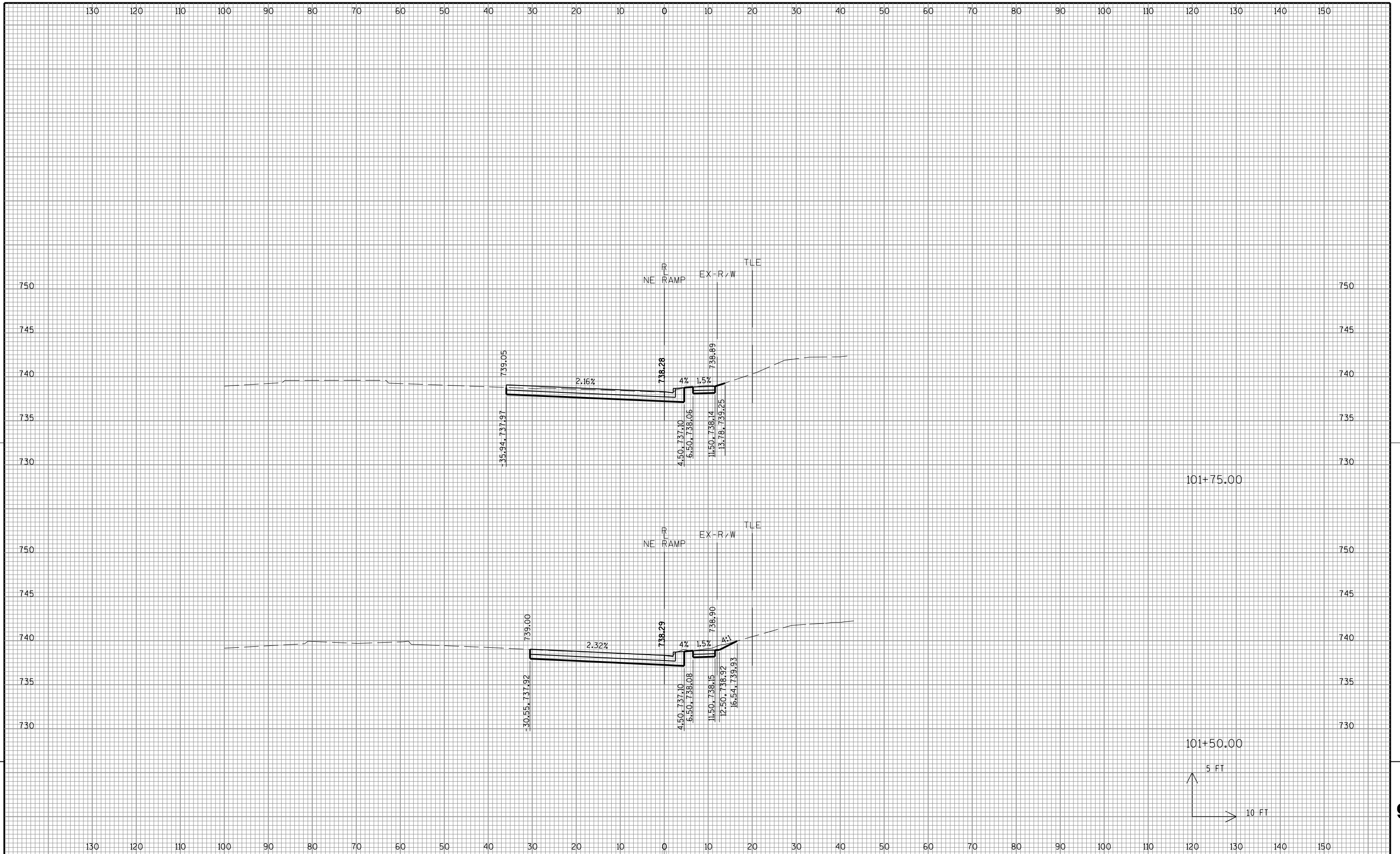
9

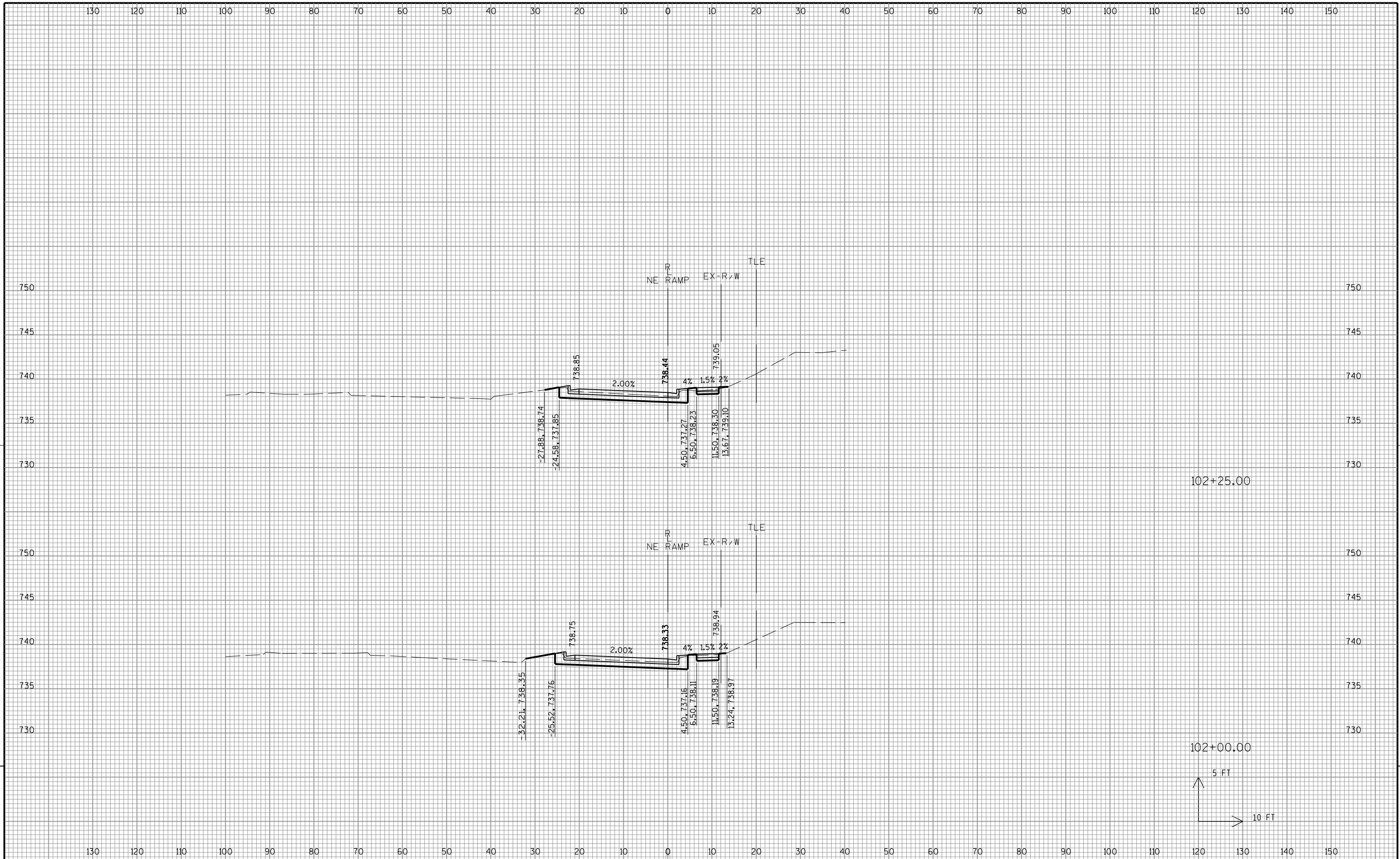
9



9

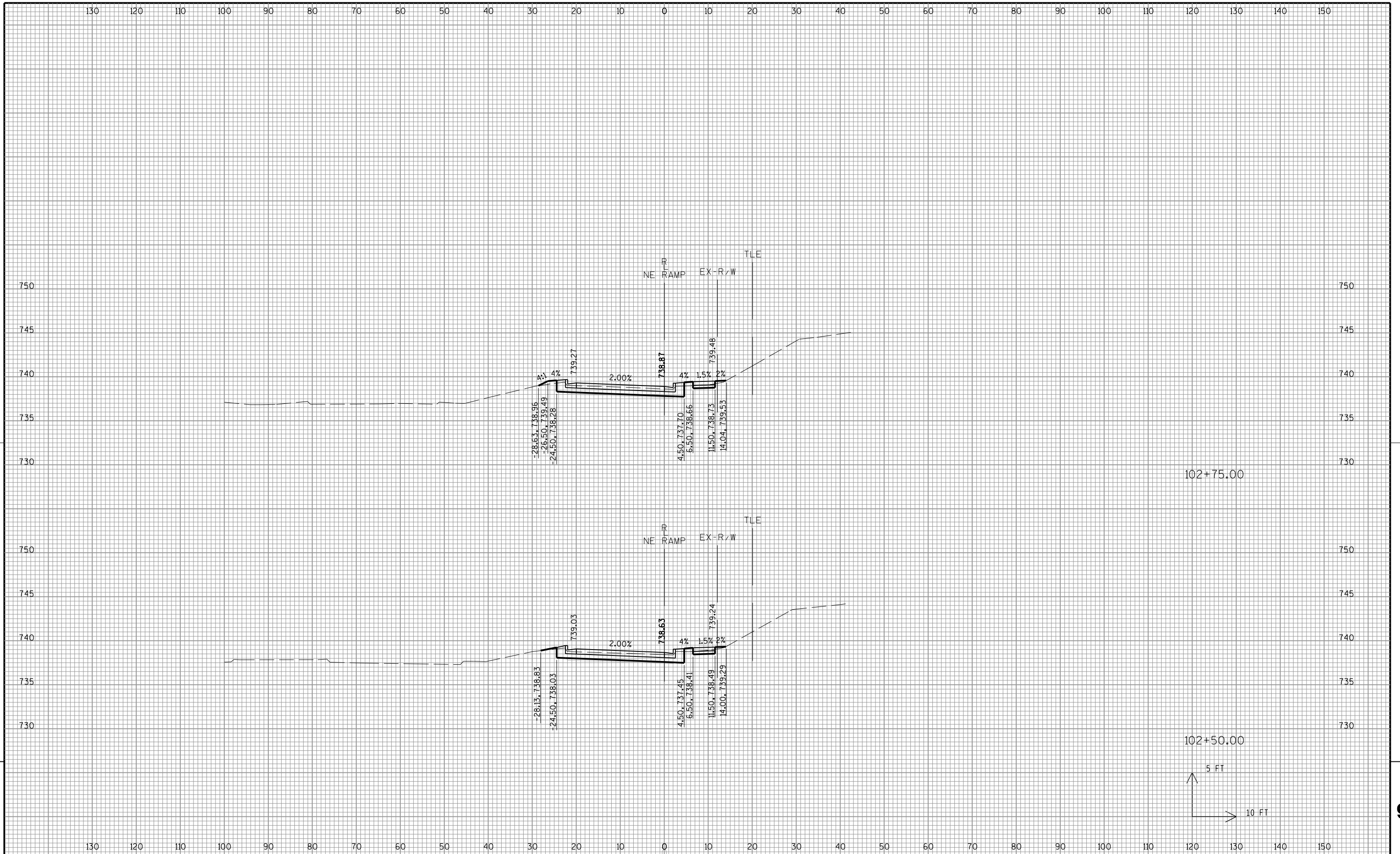
9

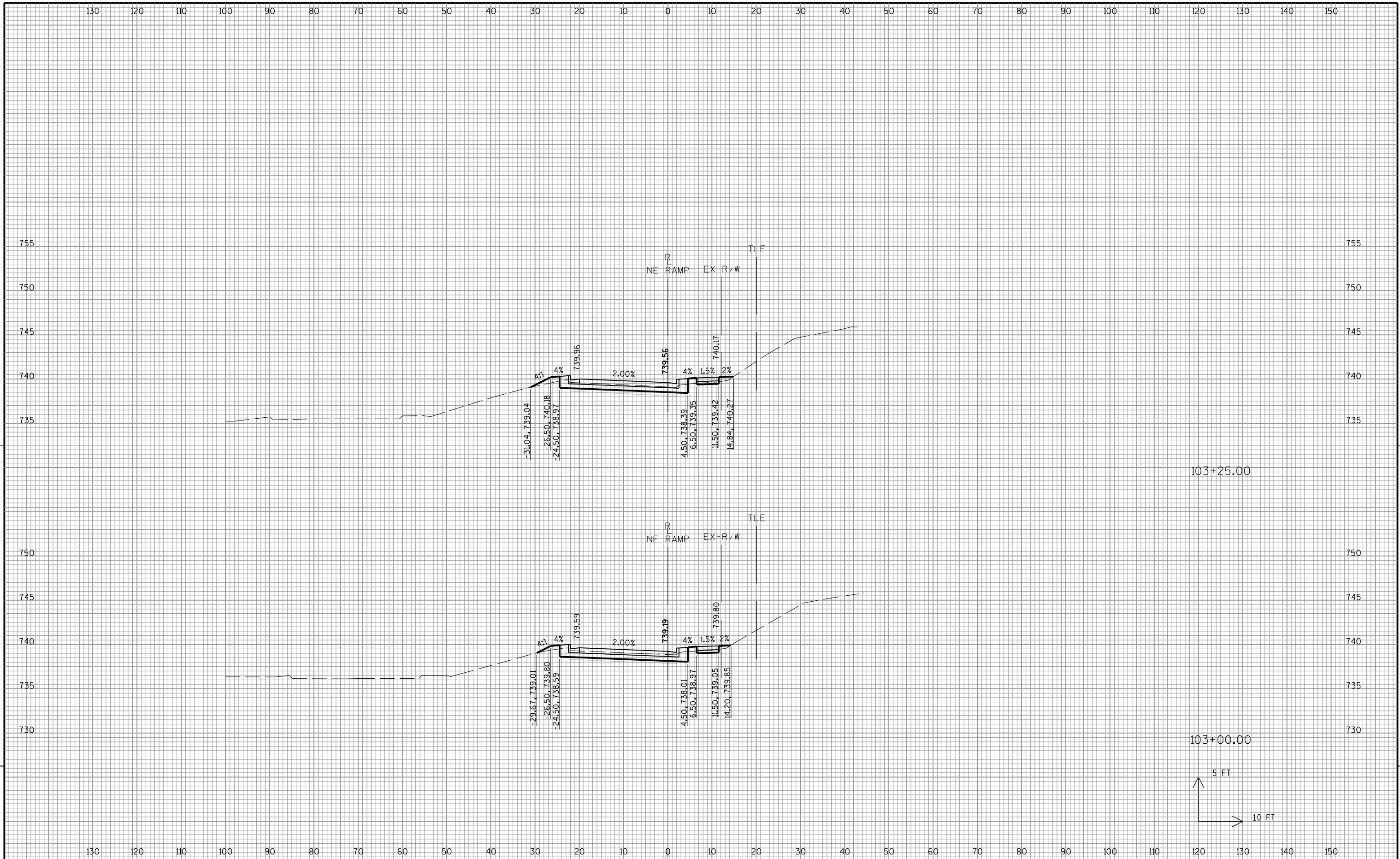


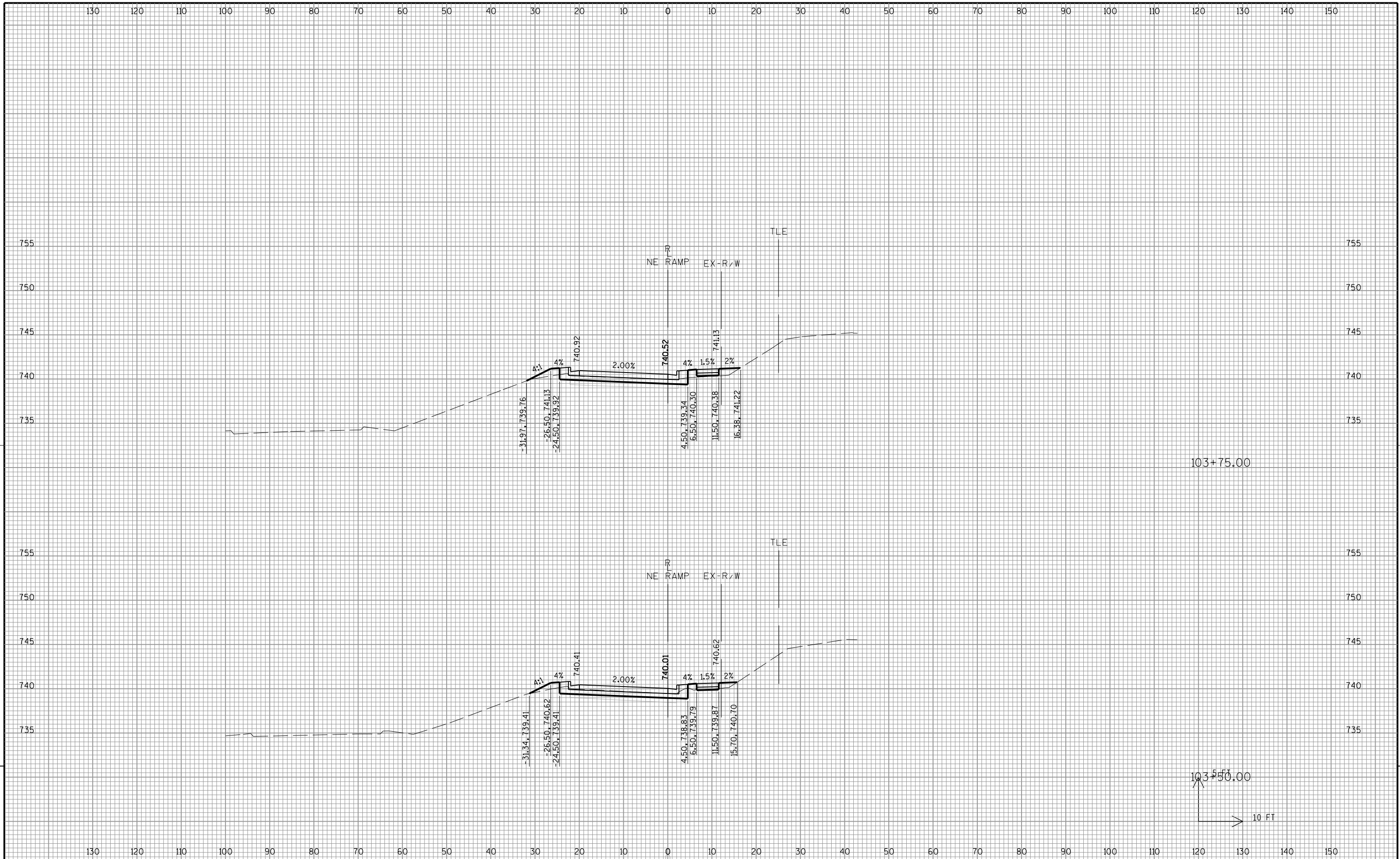


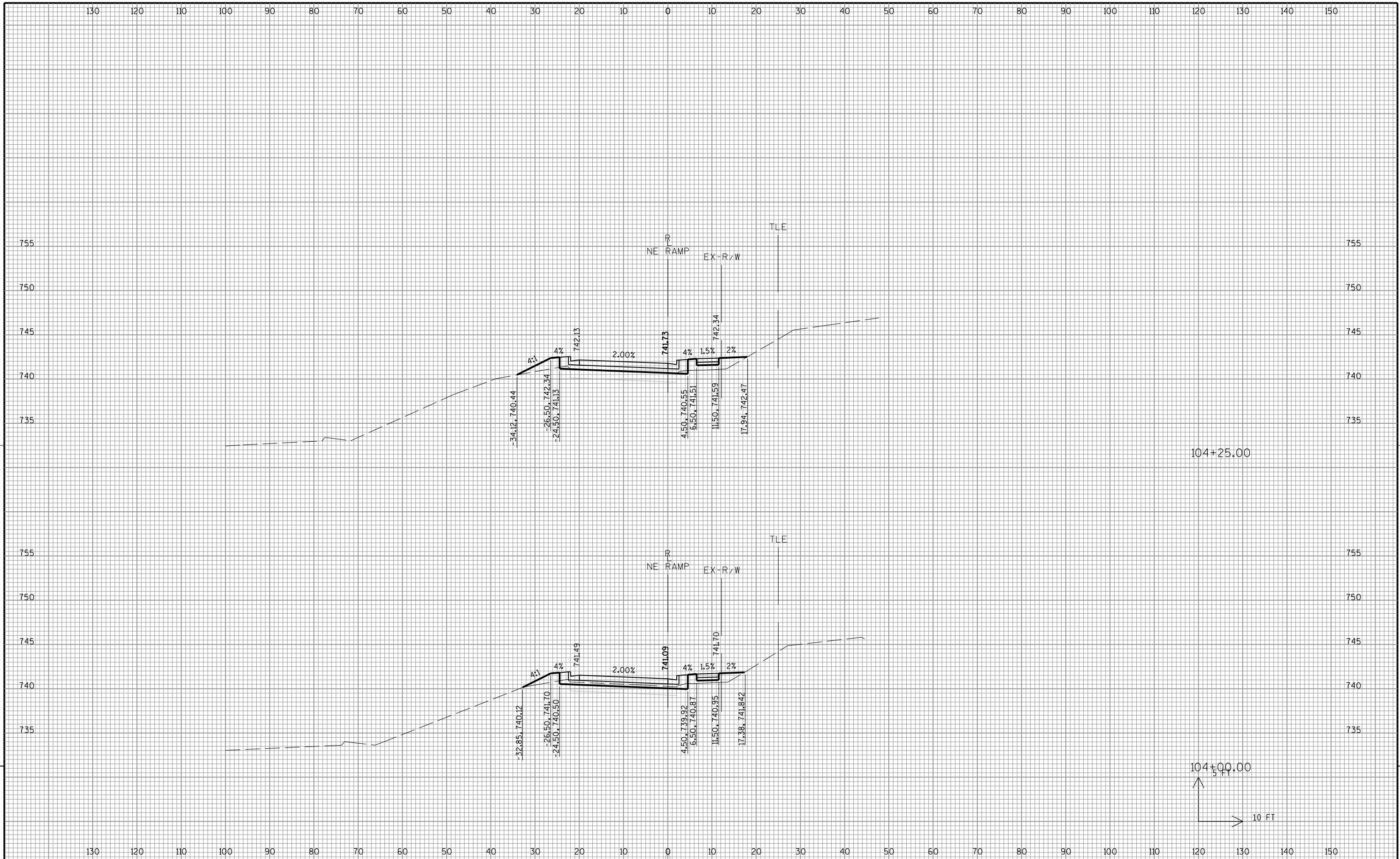
9

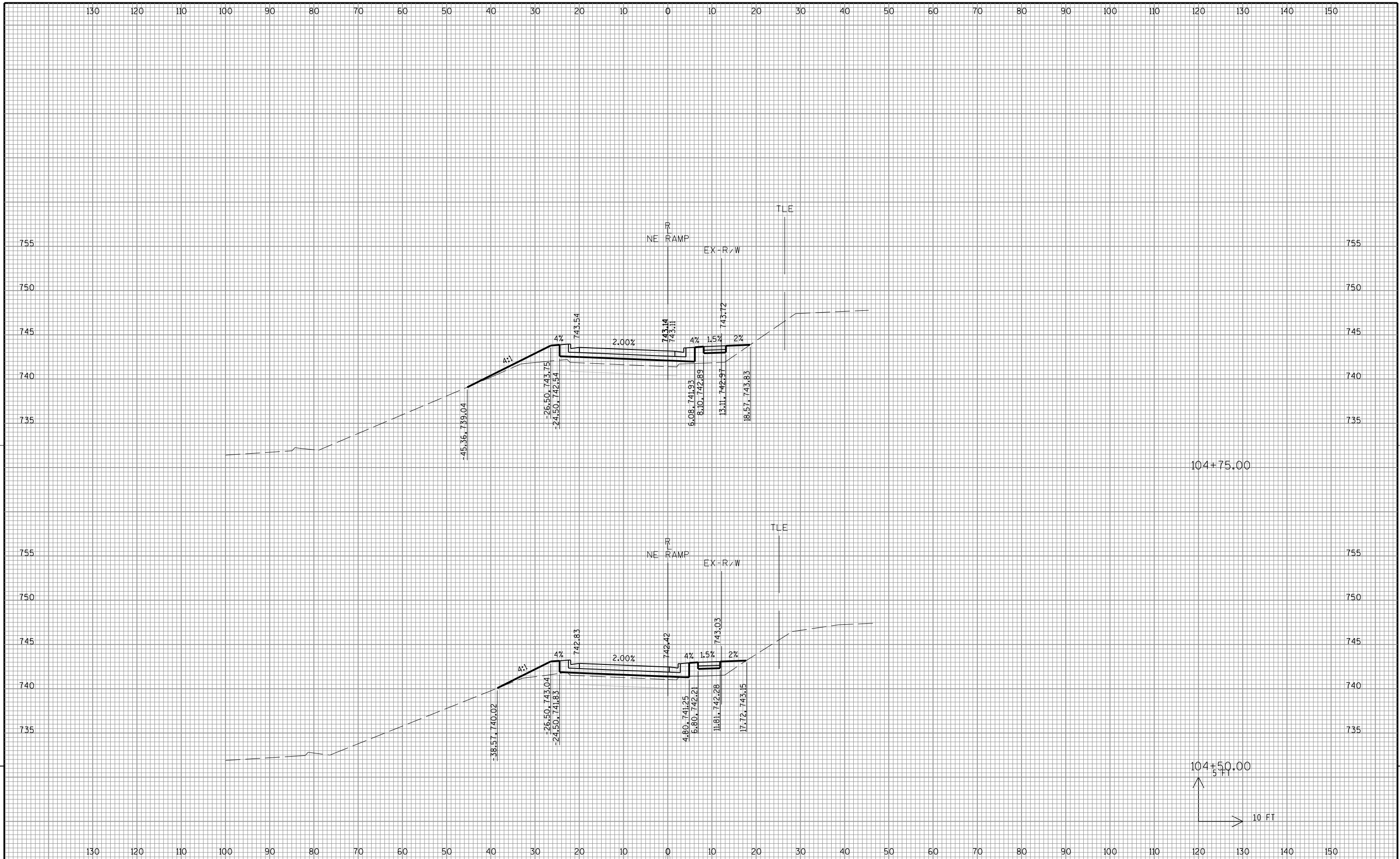
9





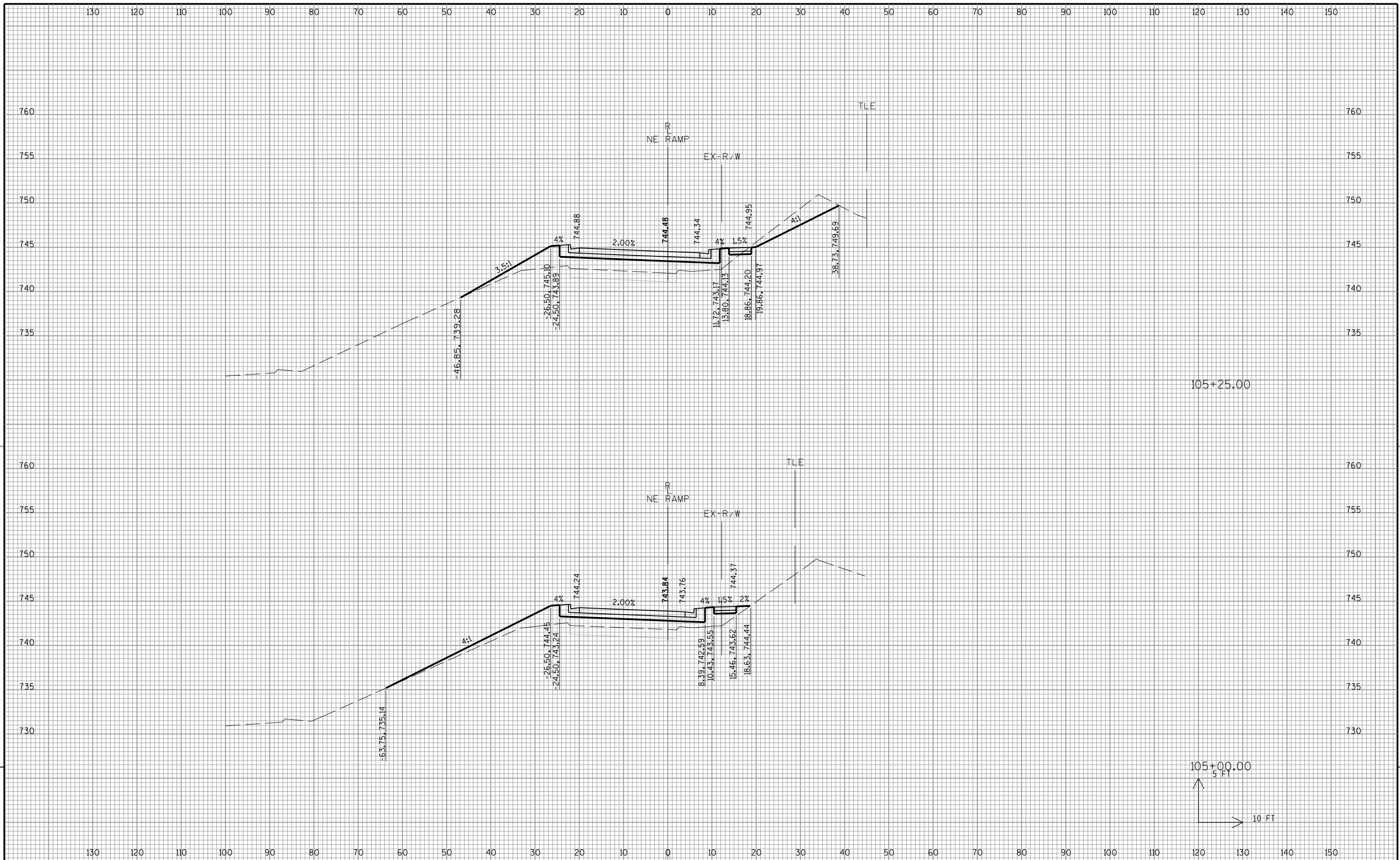






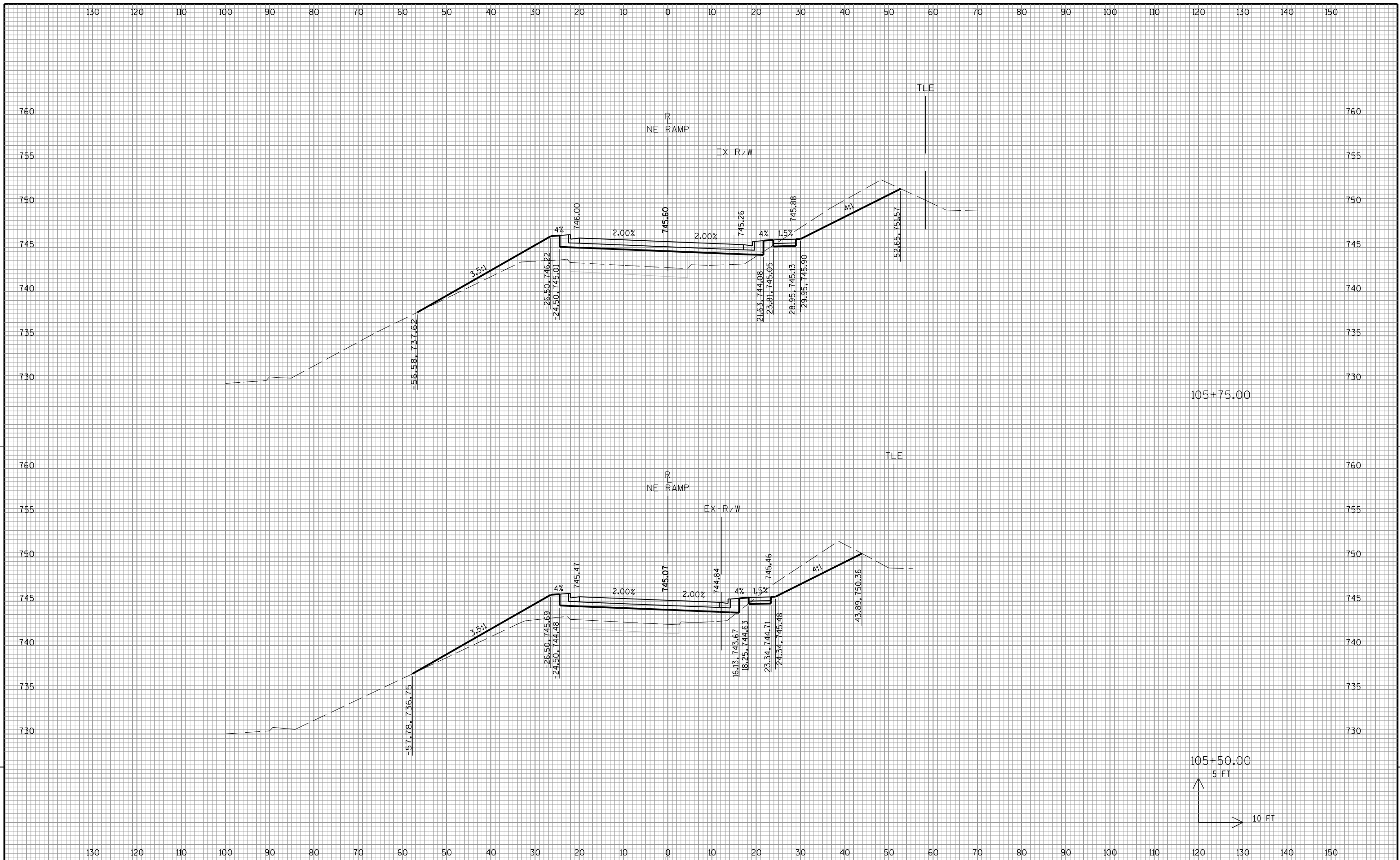
9

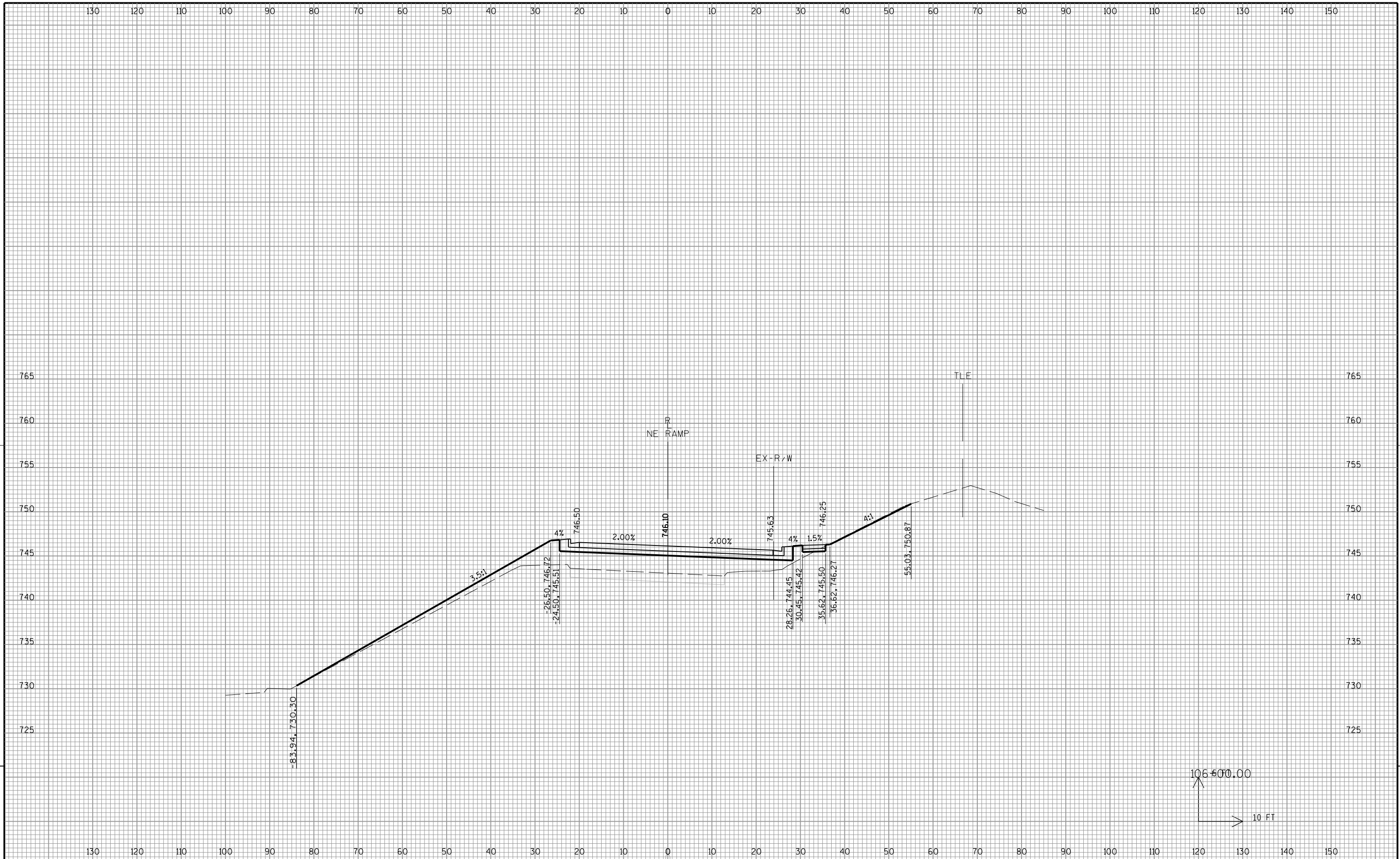
9

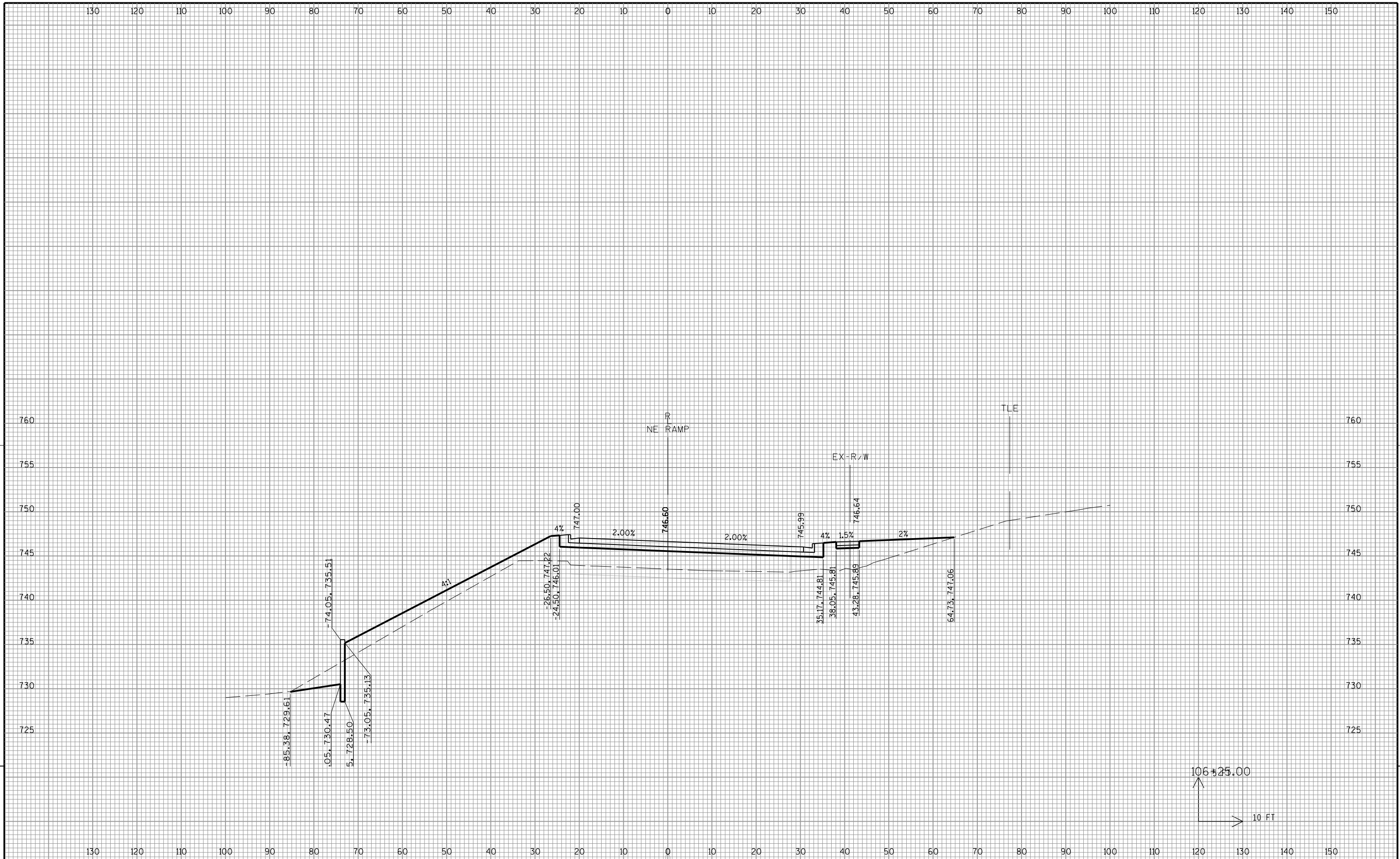


9

9

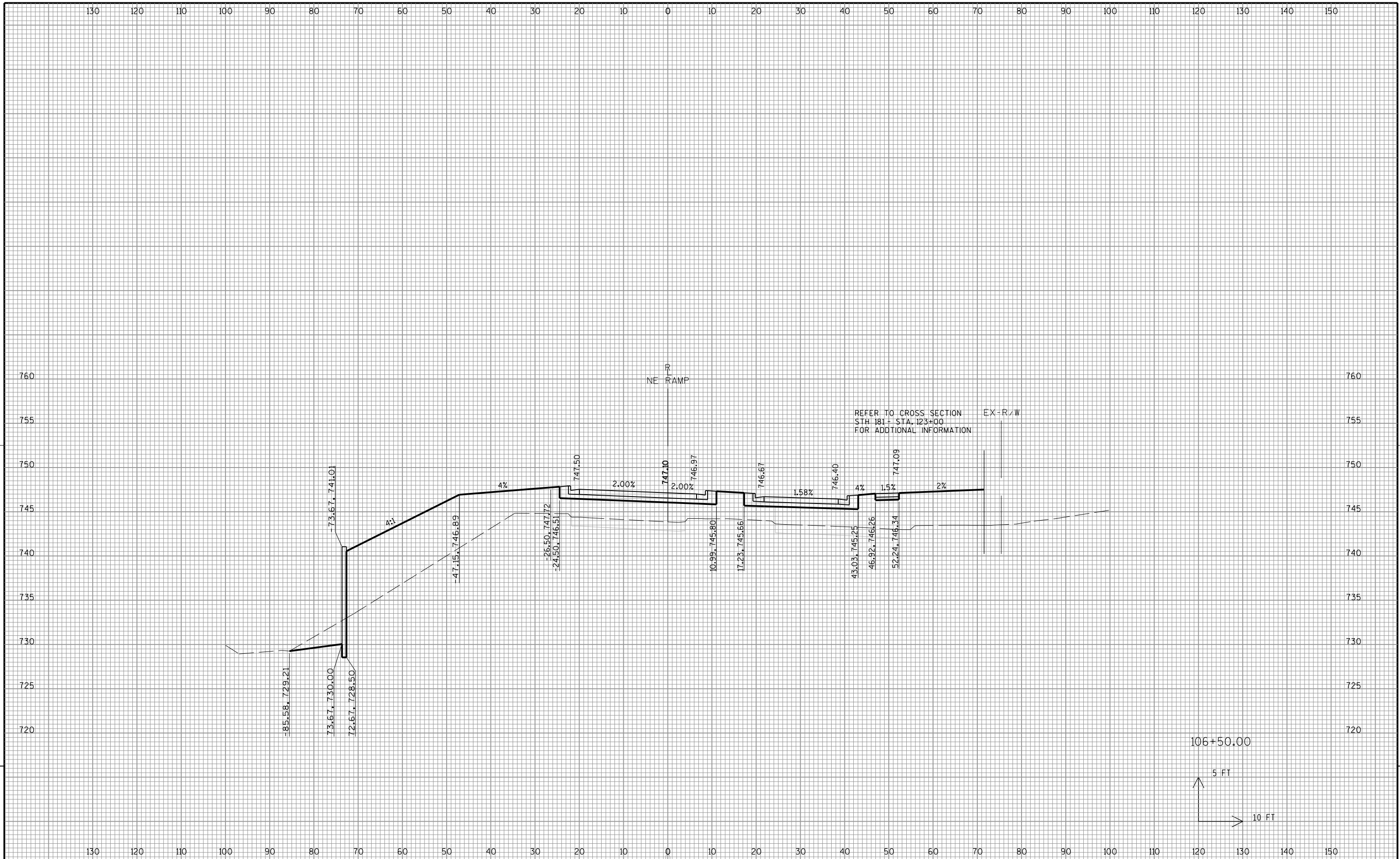


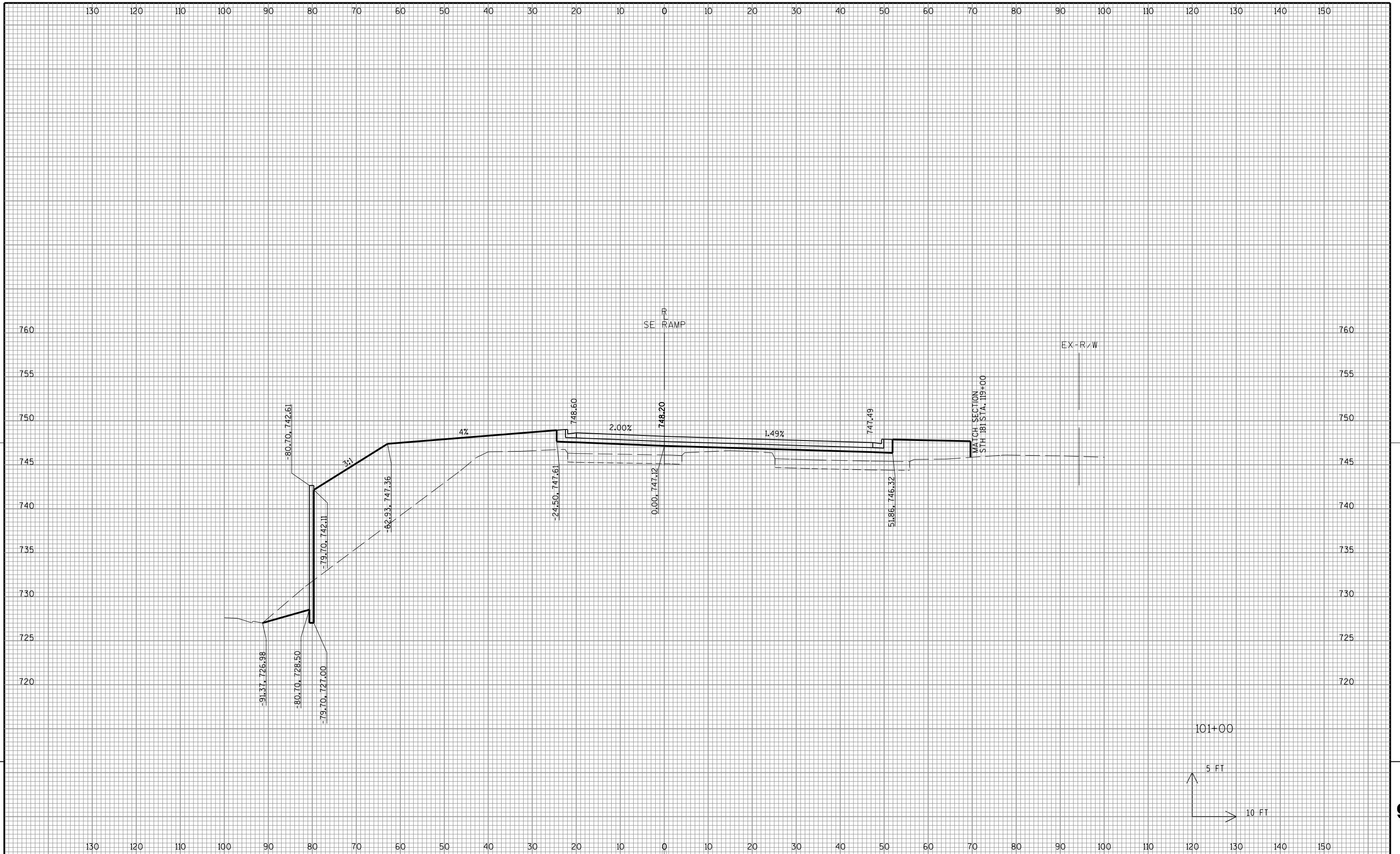


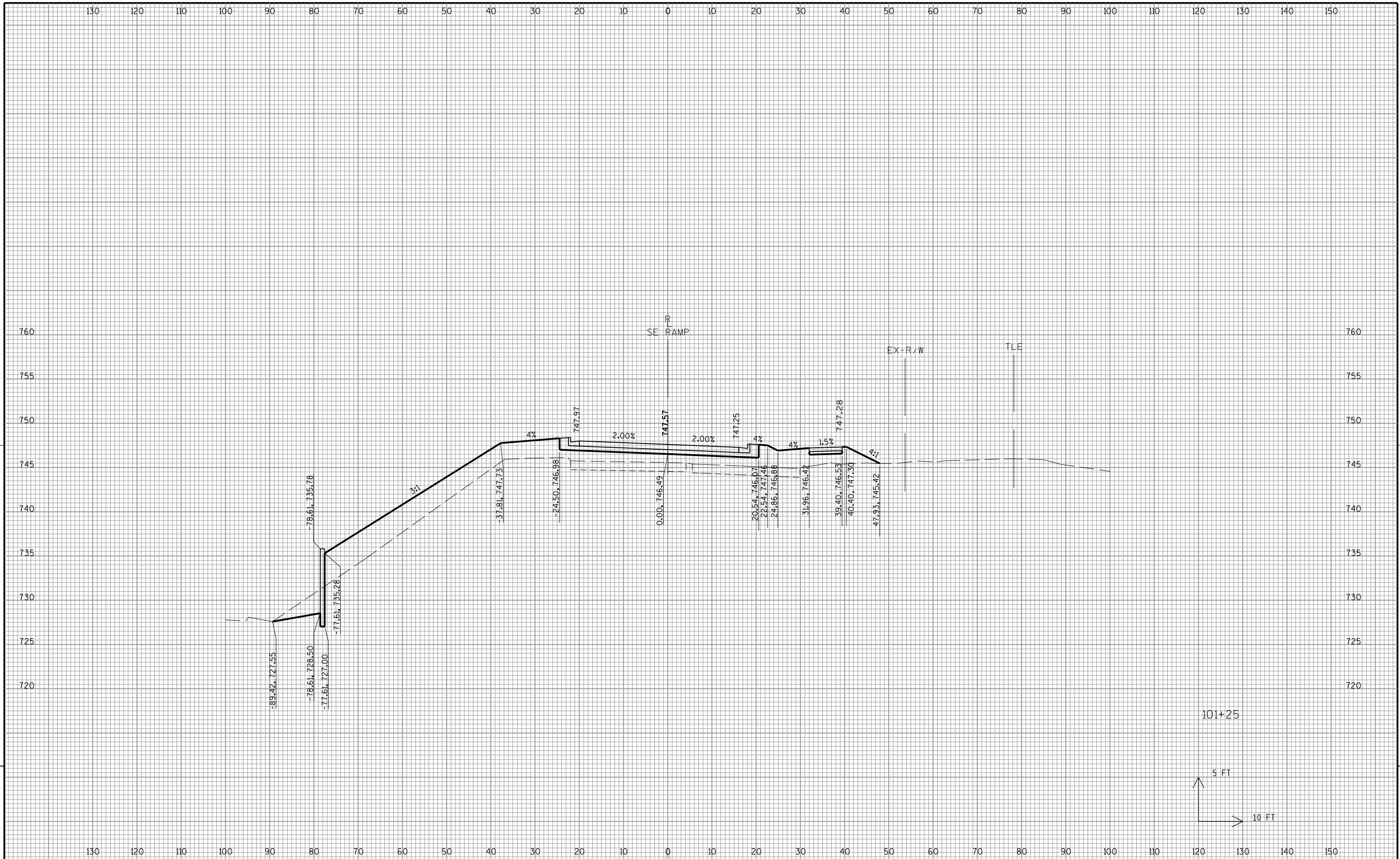


9

9

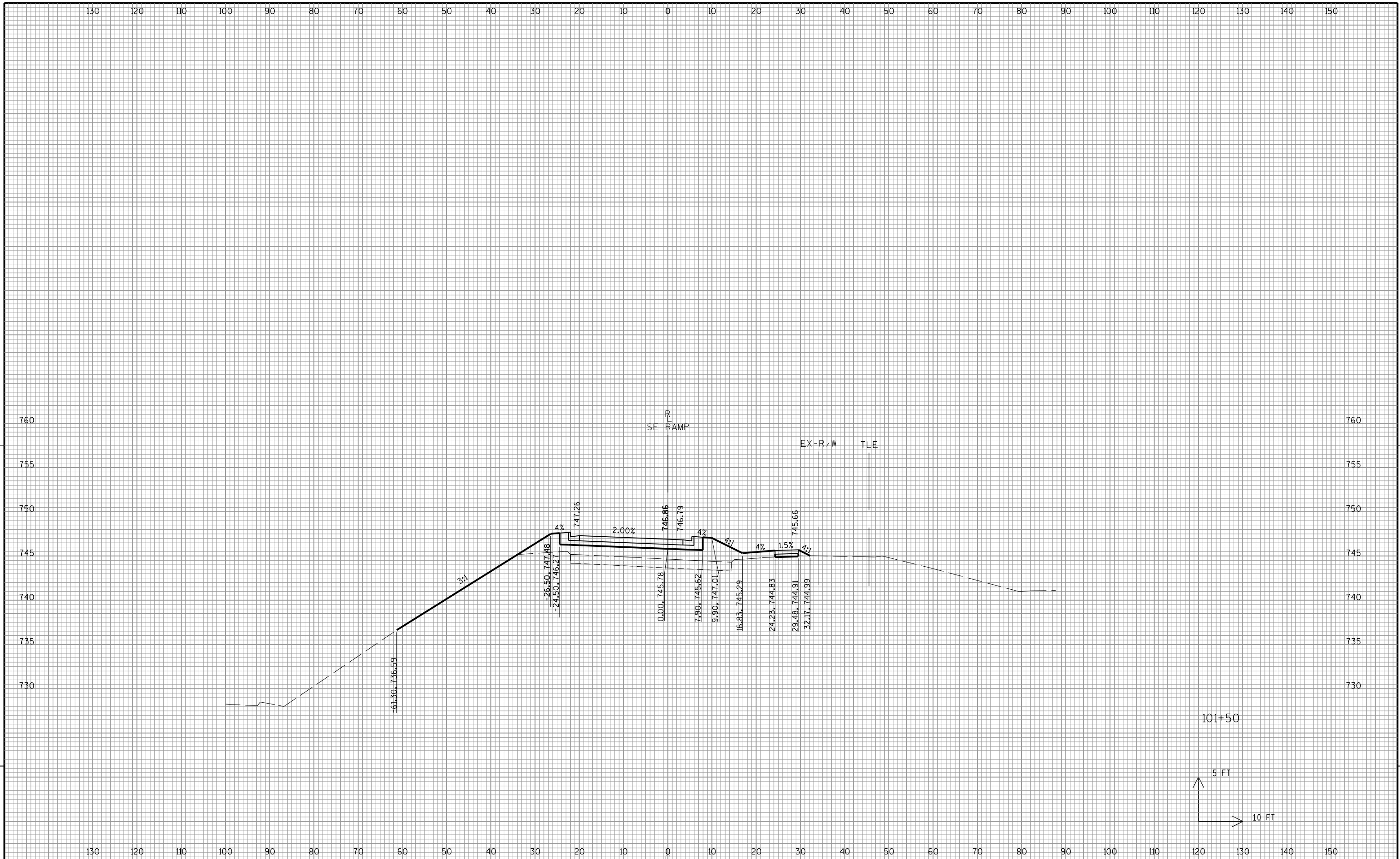






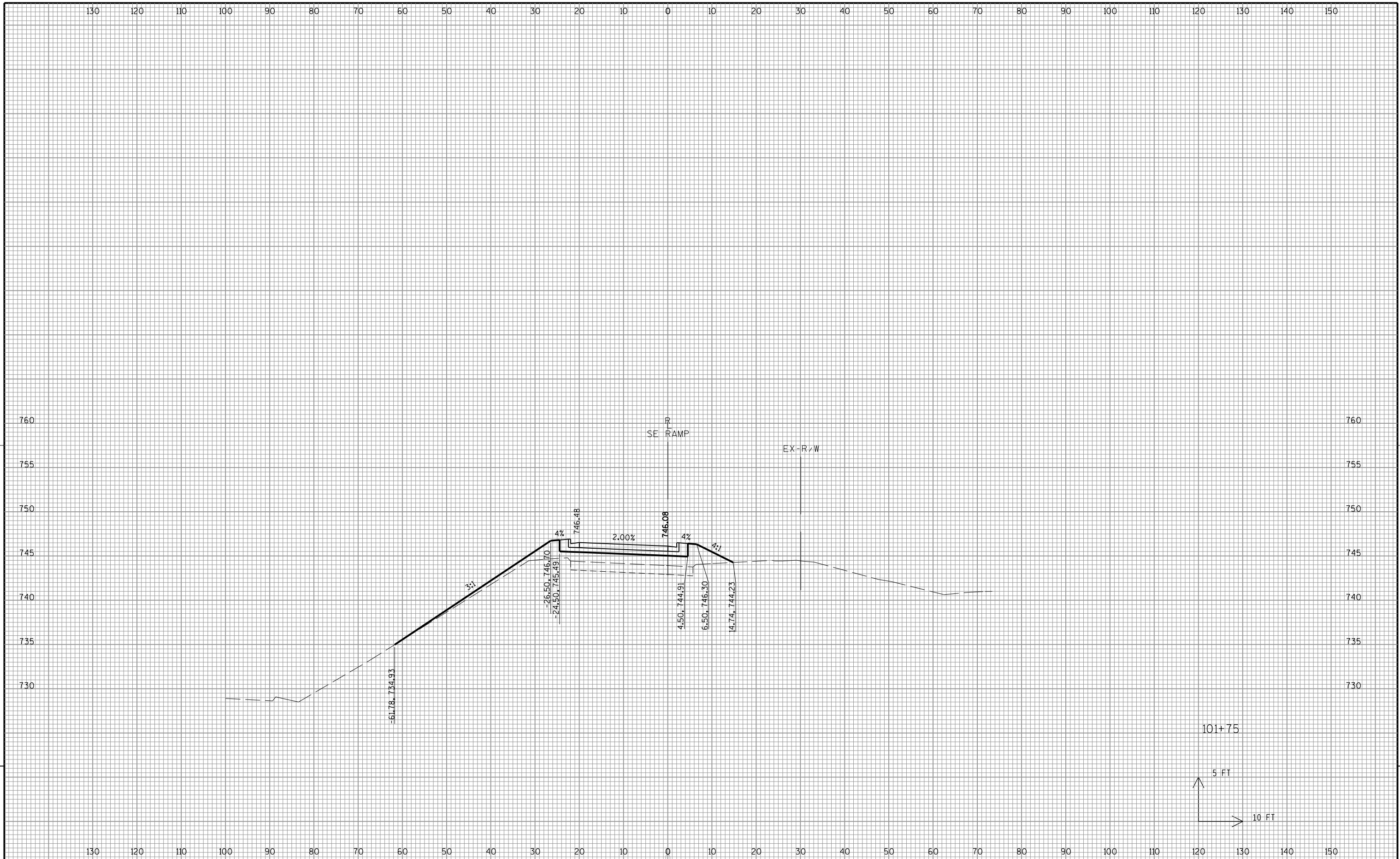
9

9



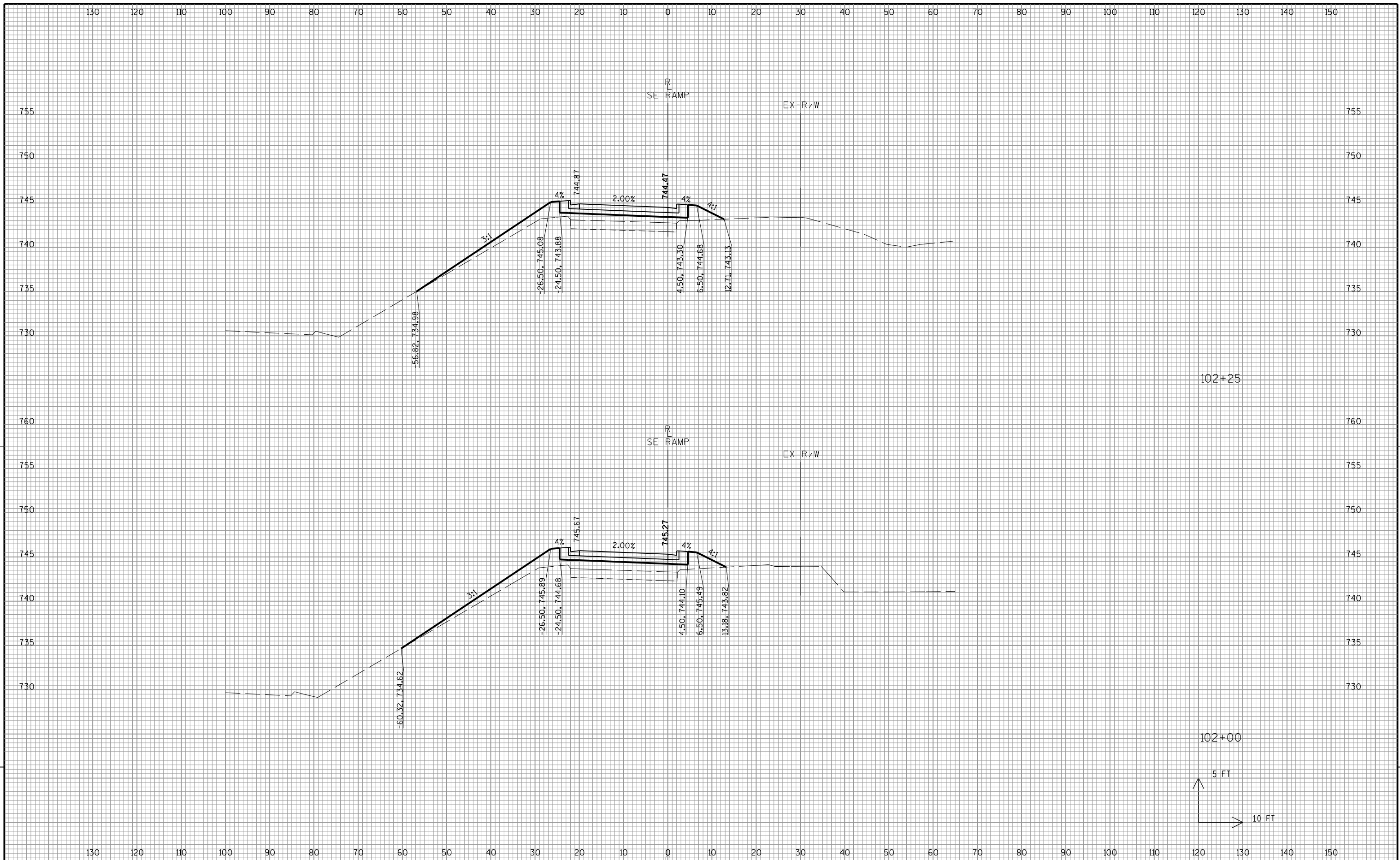
9

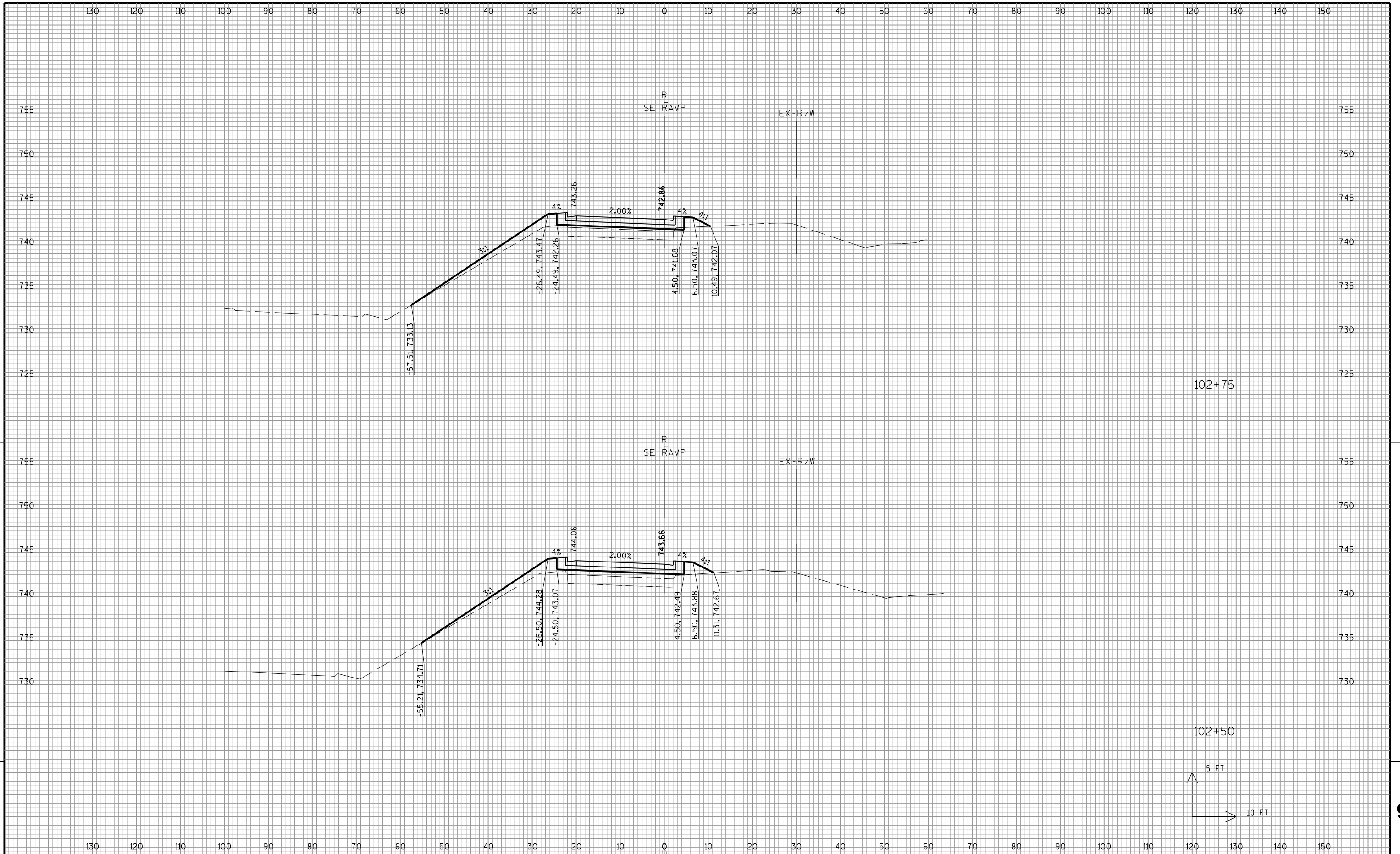
9



9

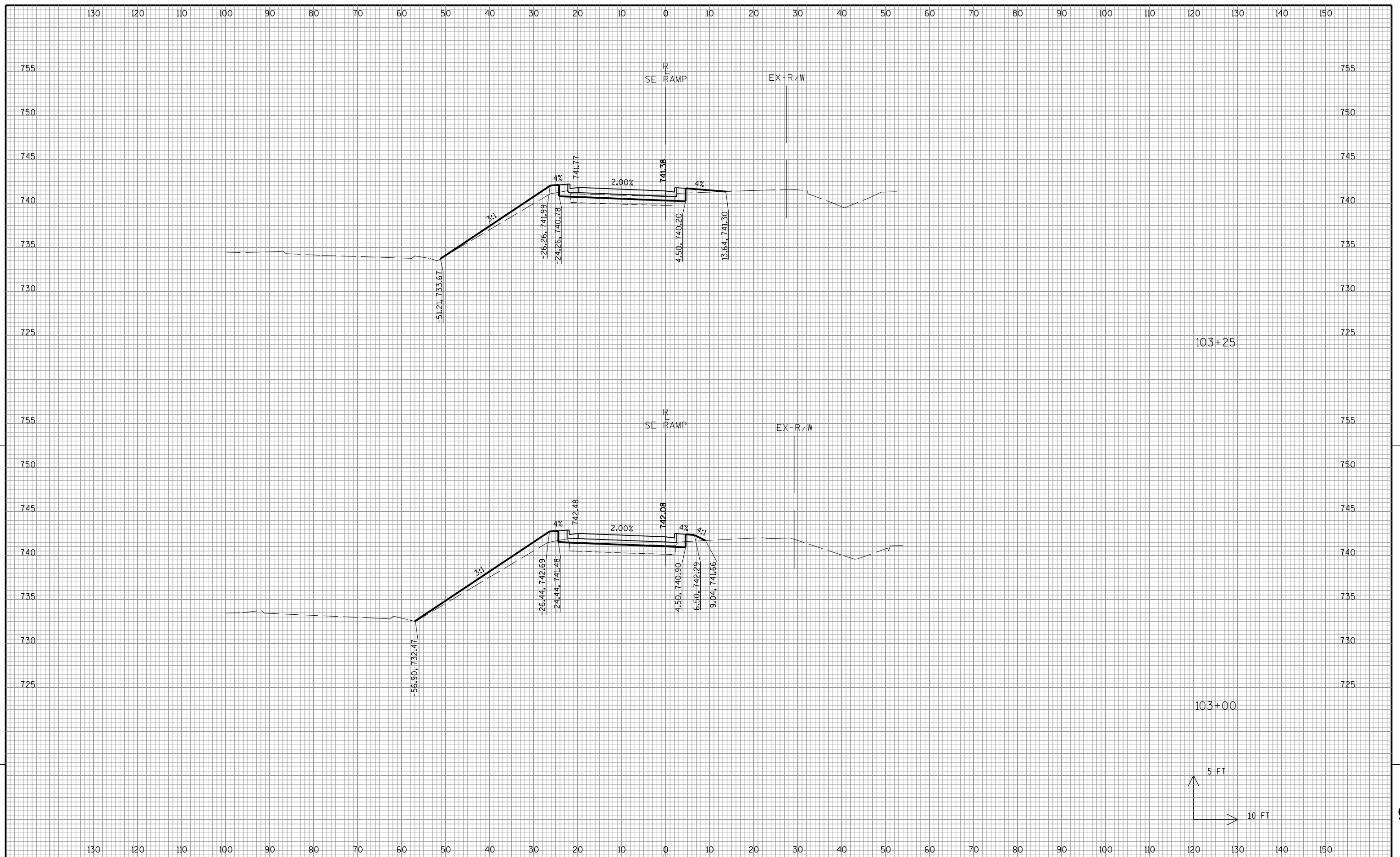
9

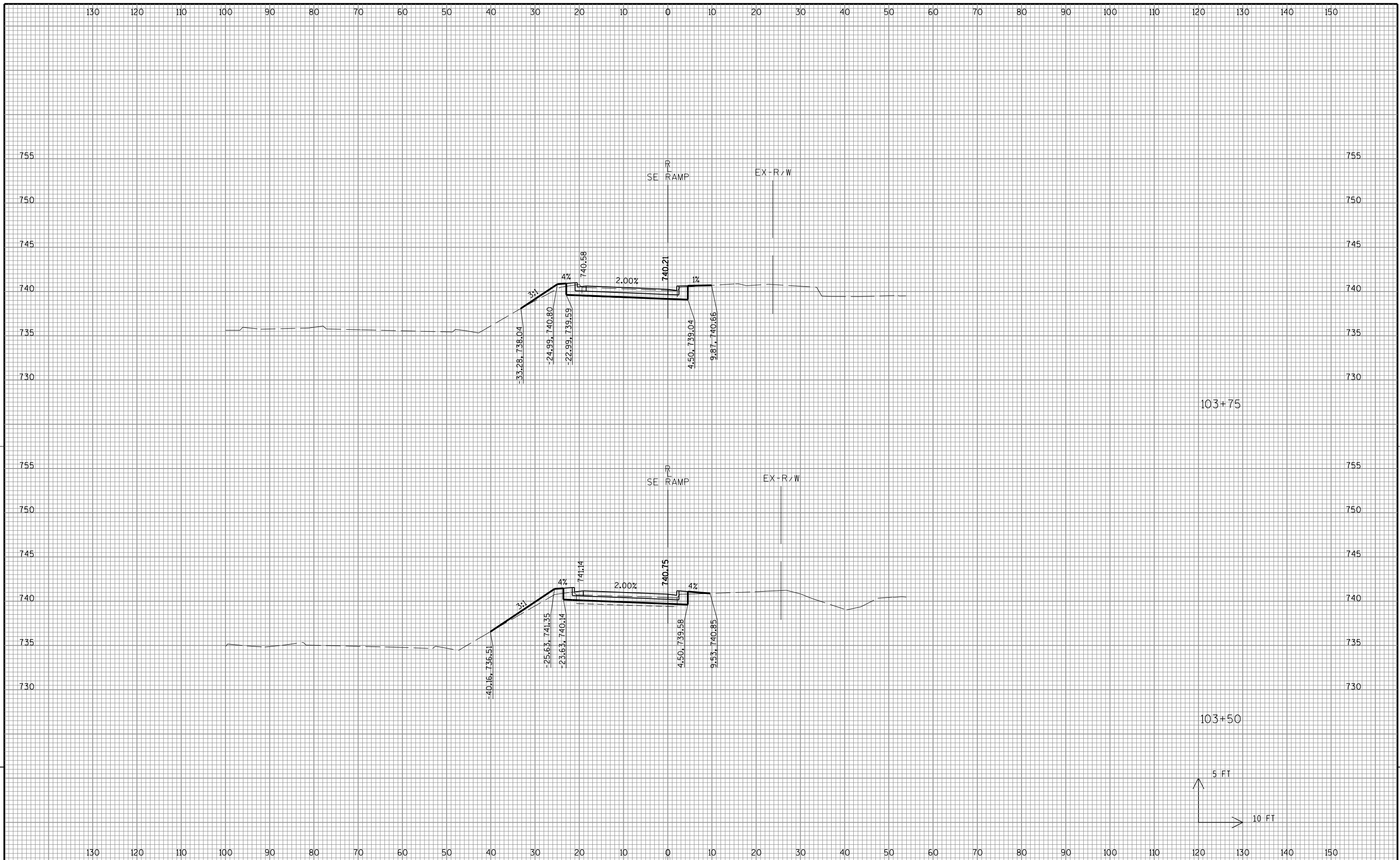




9

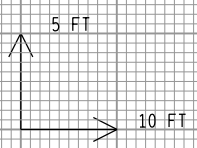
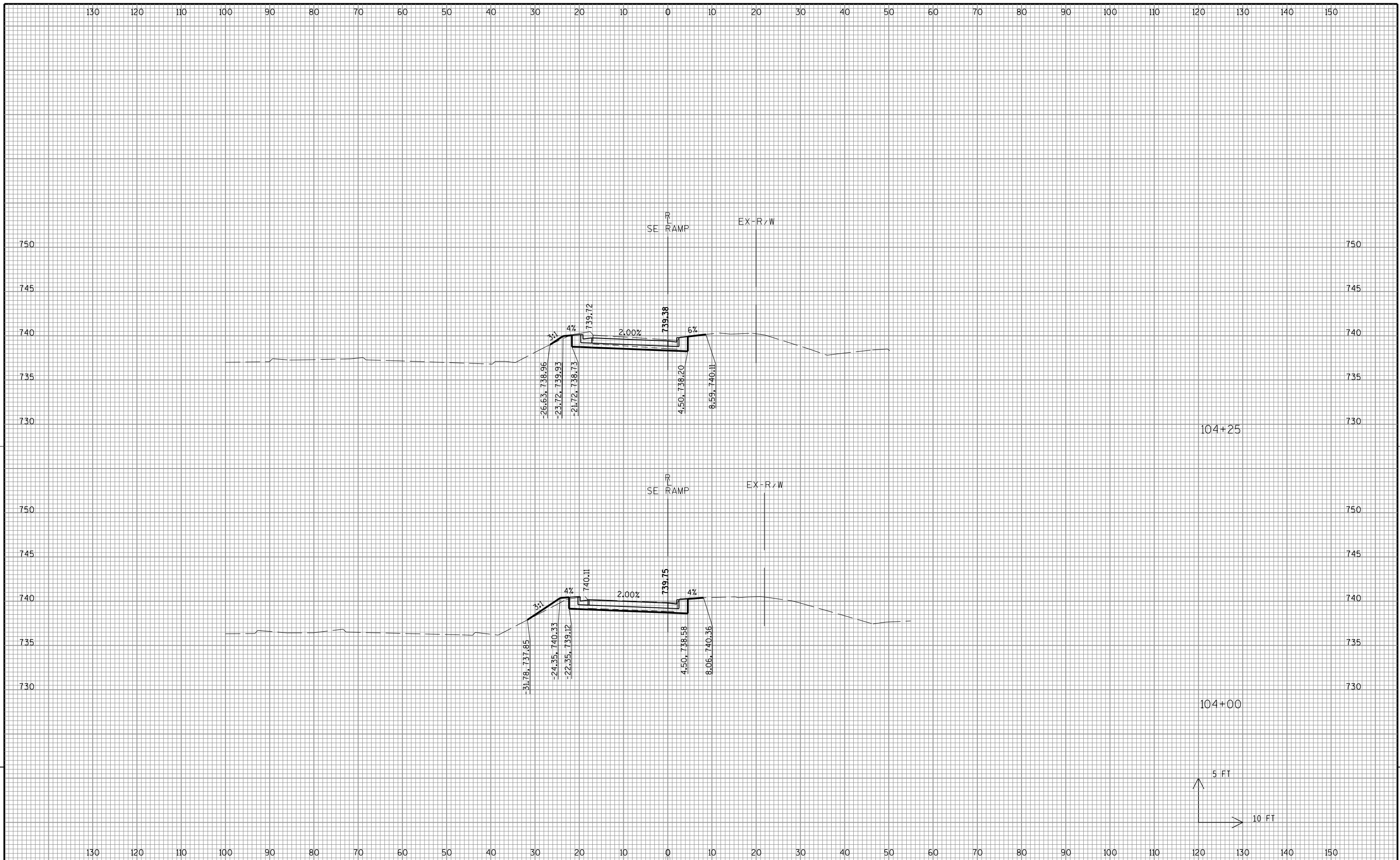
9

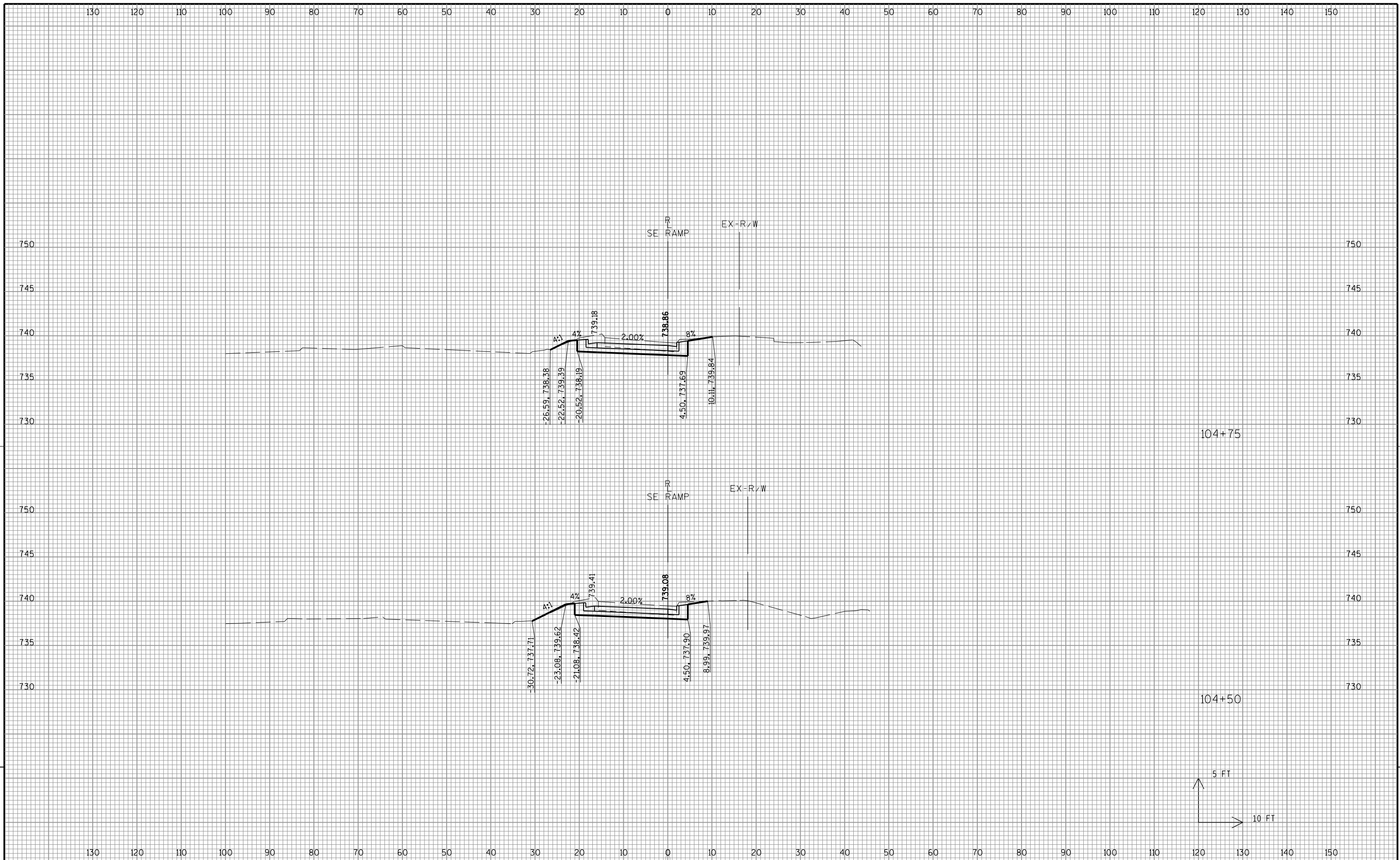




9

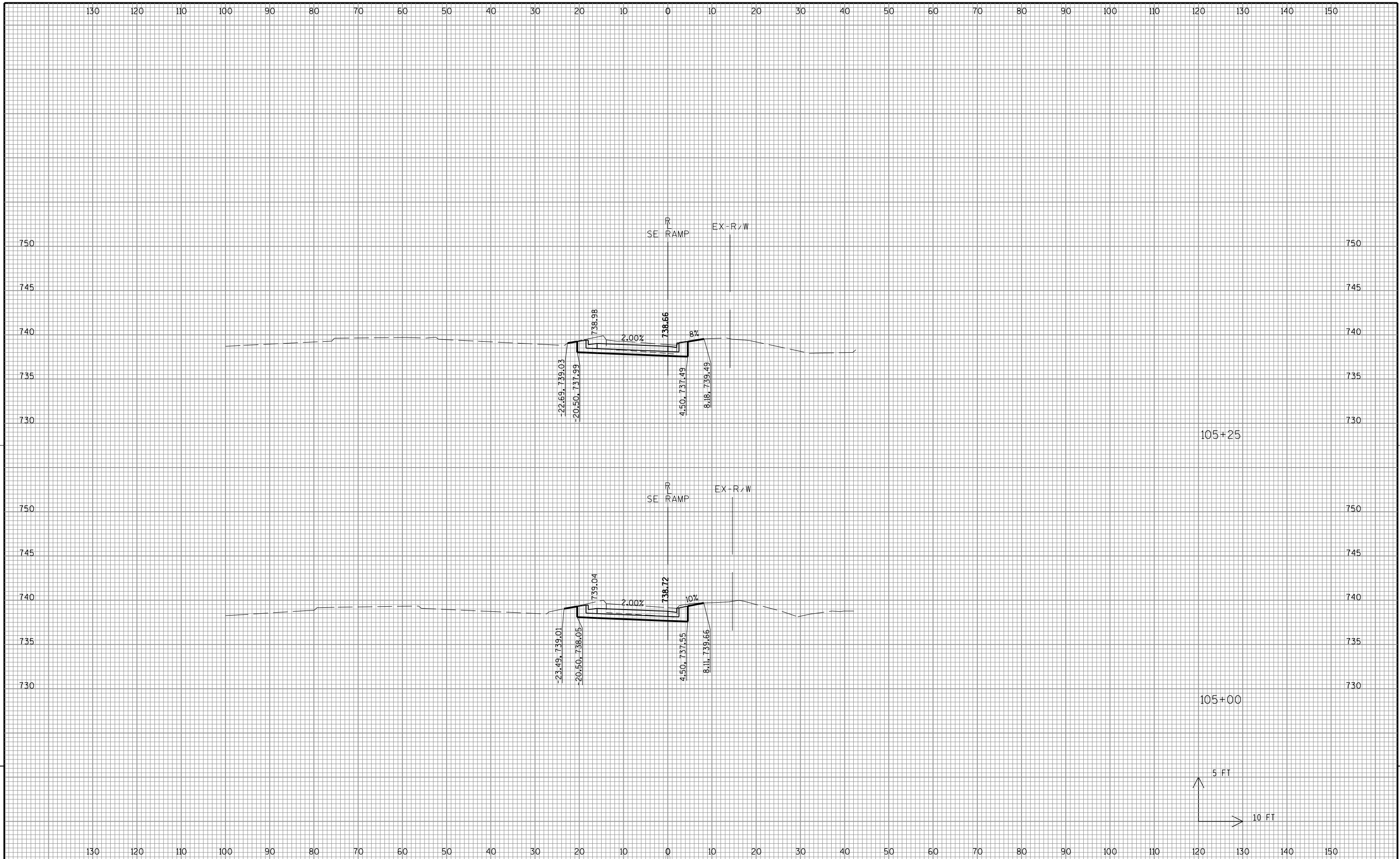
9





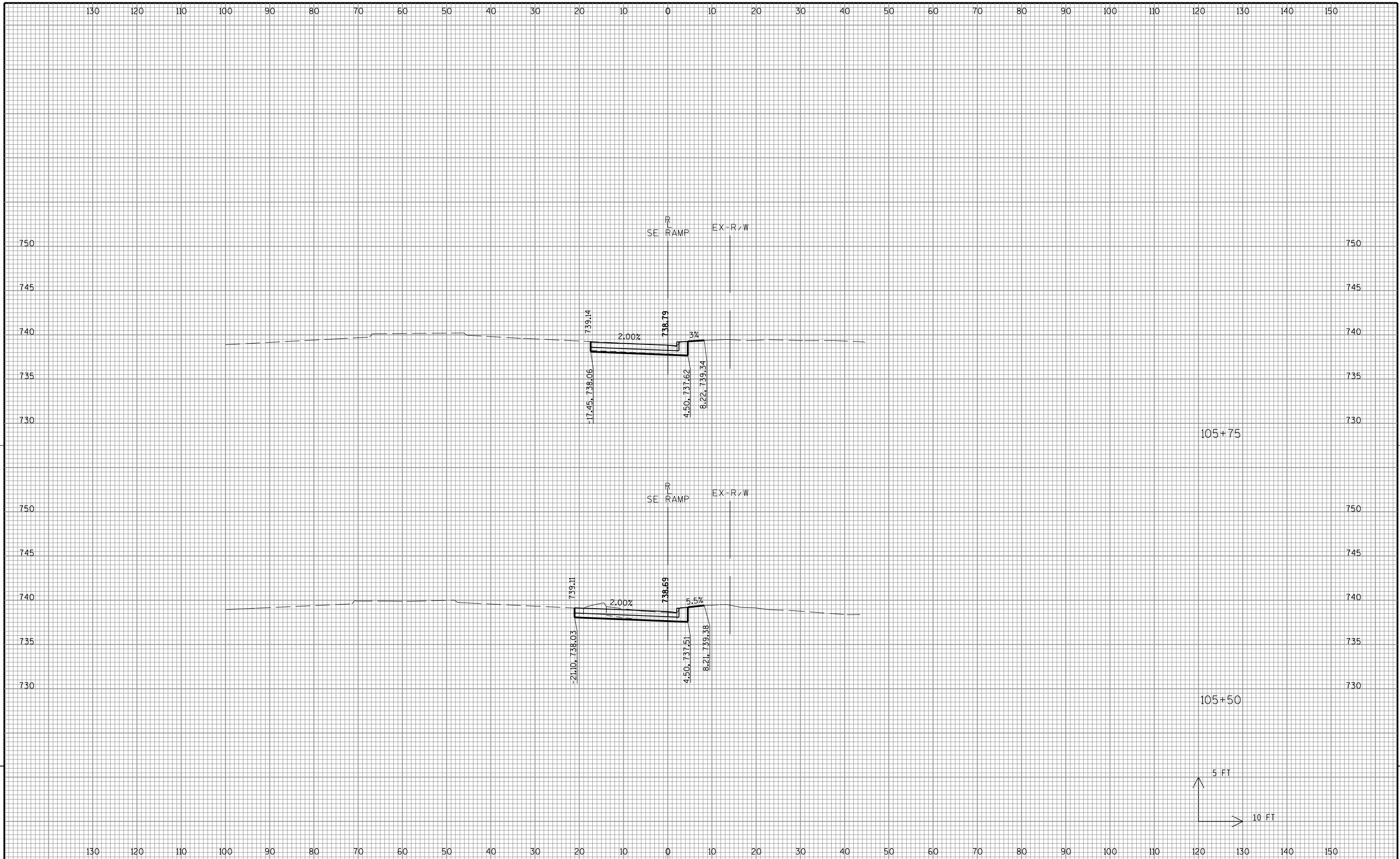
9

9



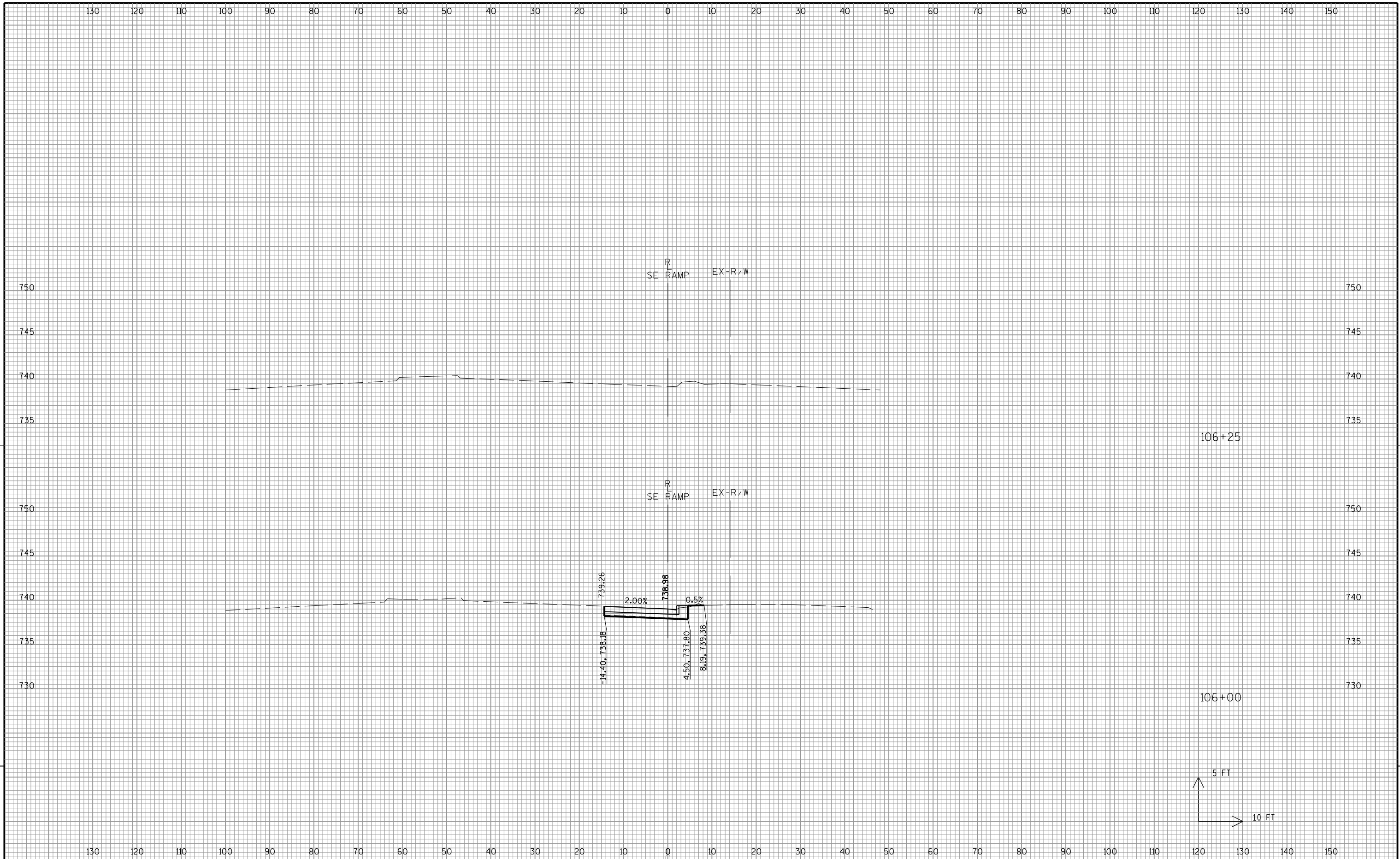
9

9



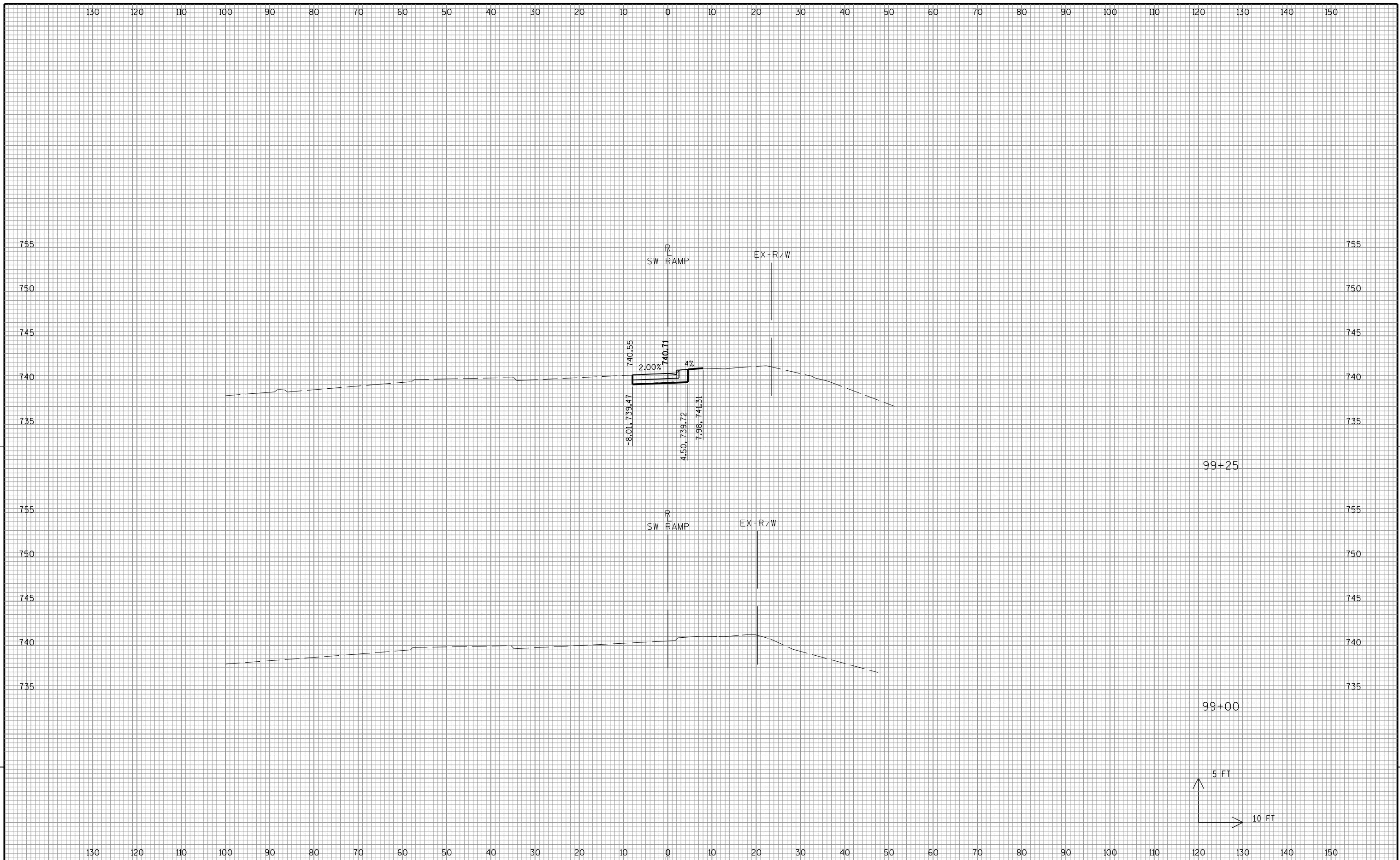
9

9



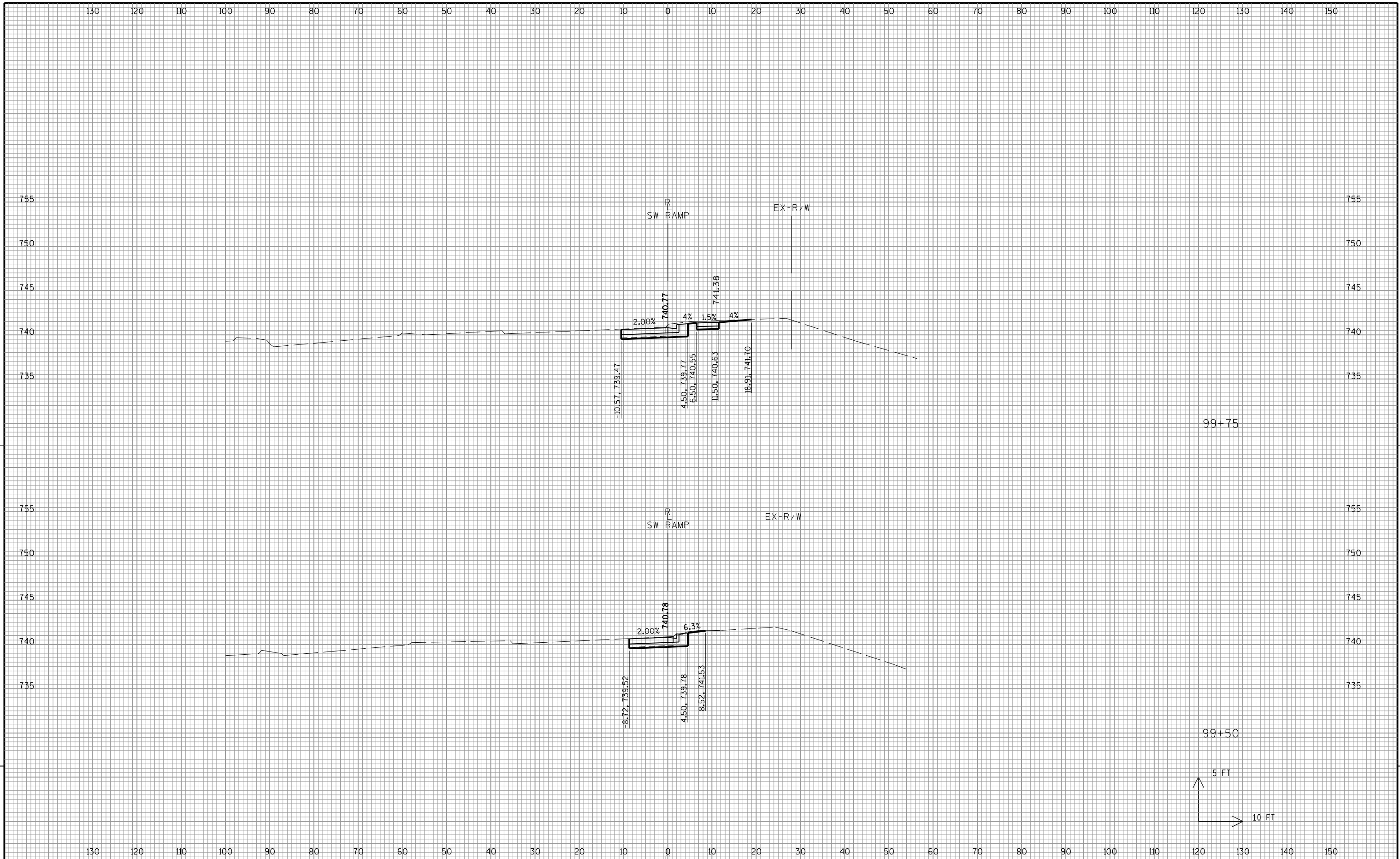
9

9



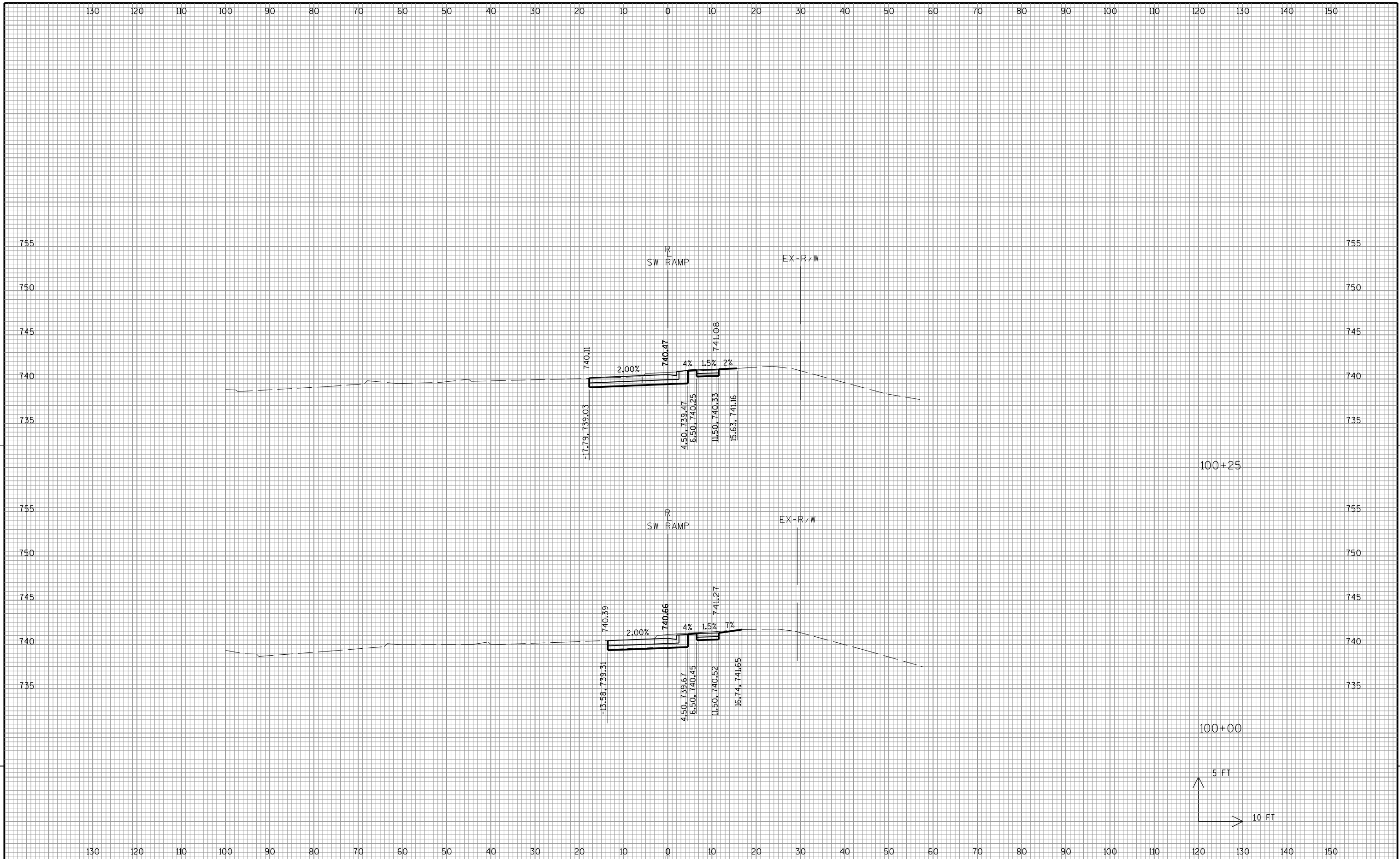
9

9



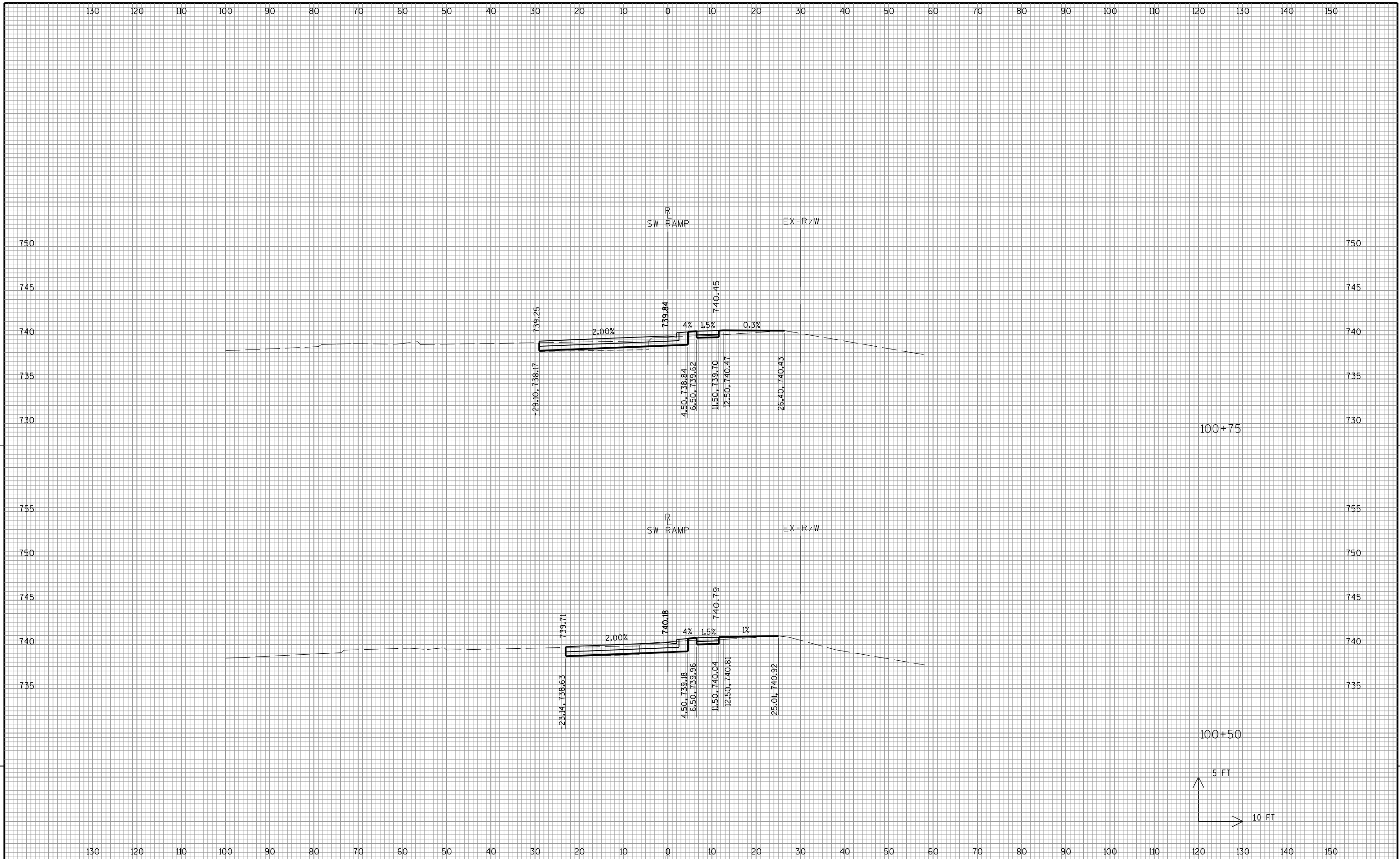
9

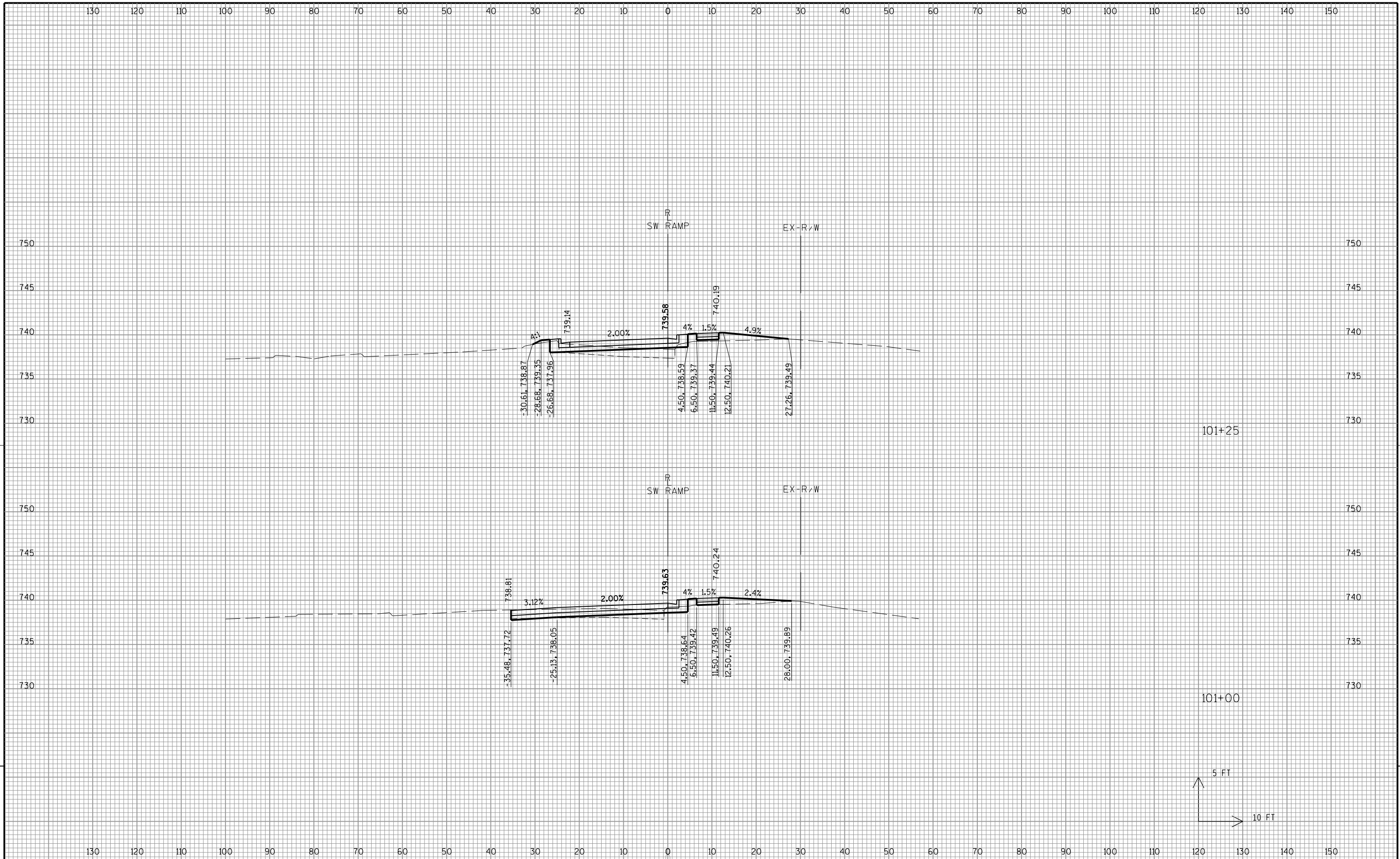
9



9

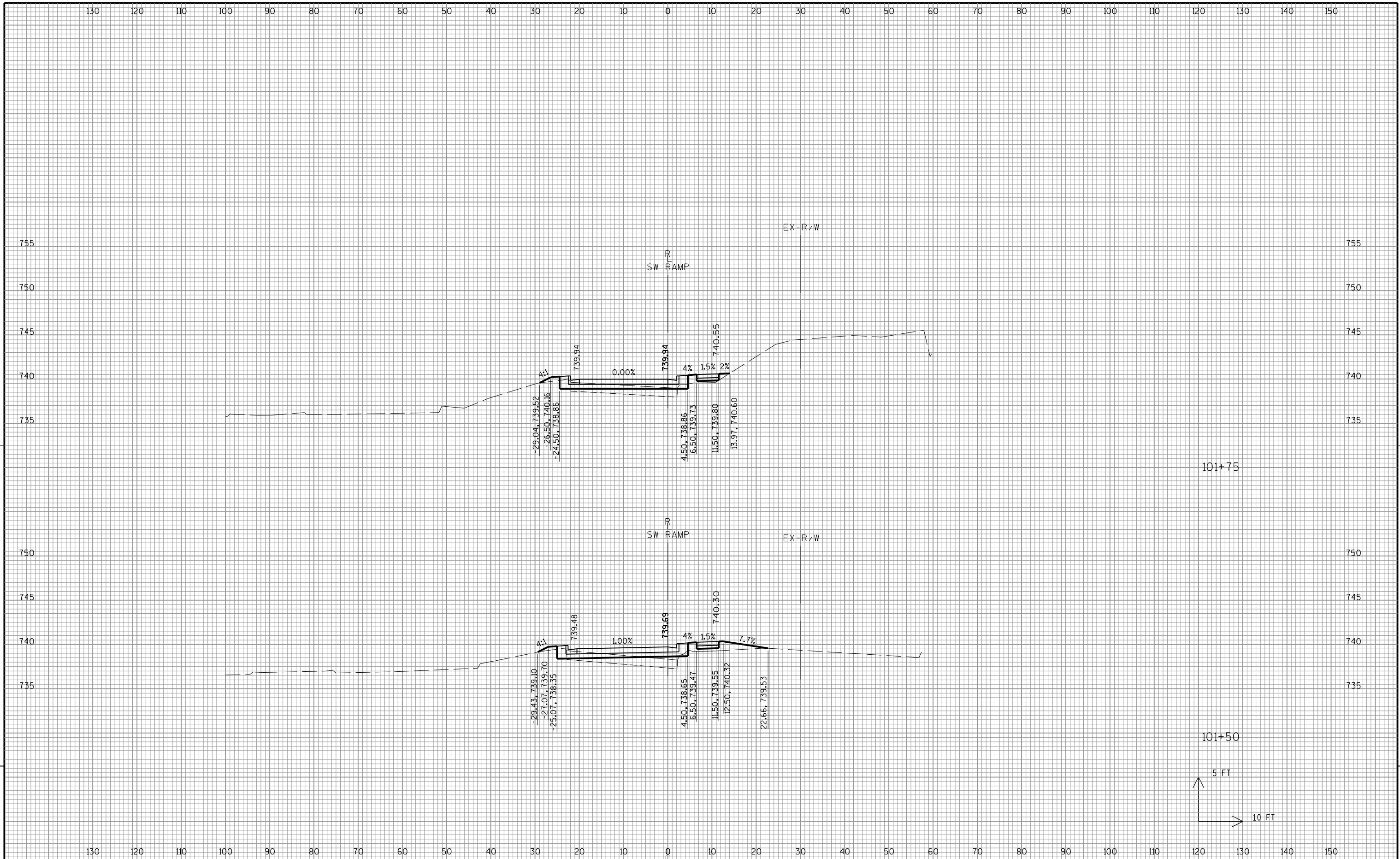
9

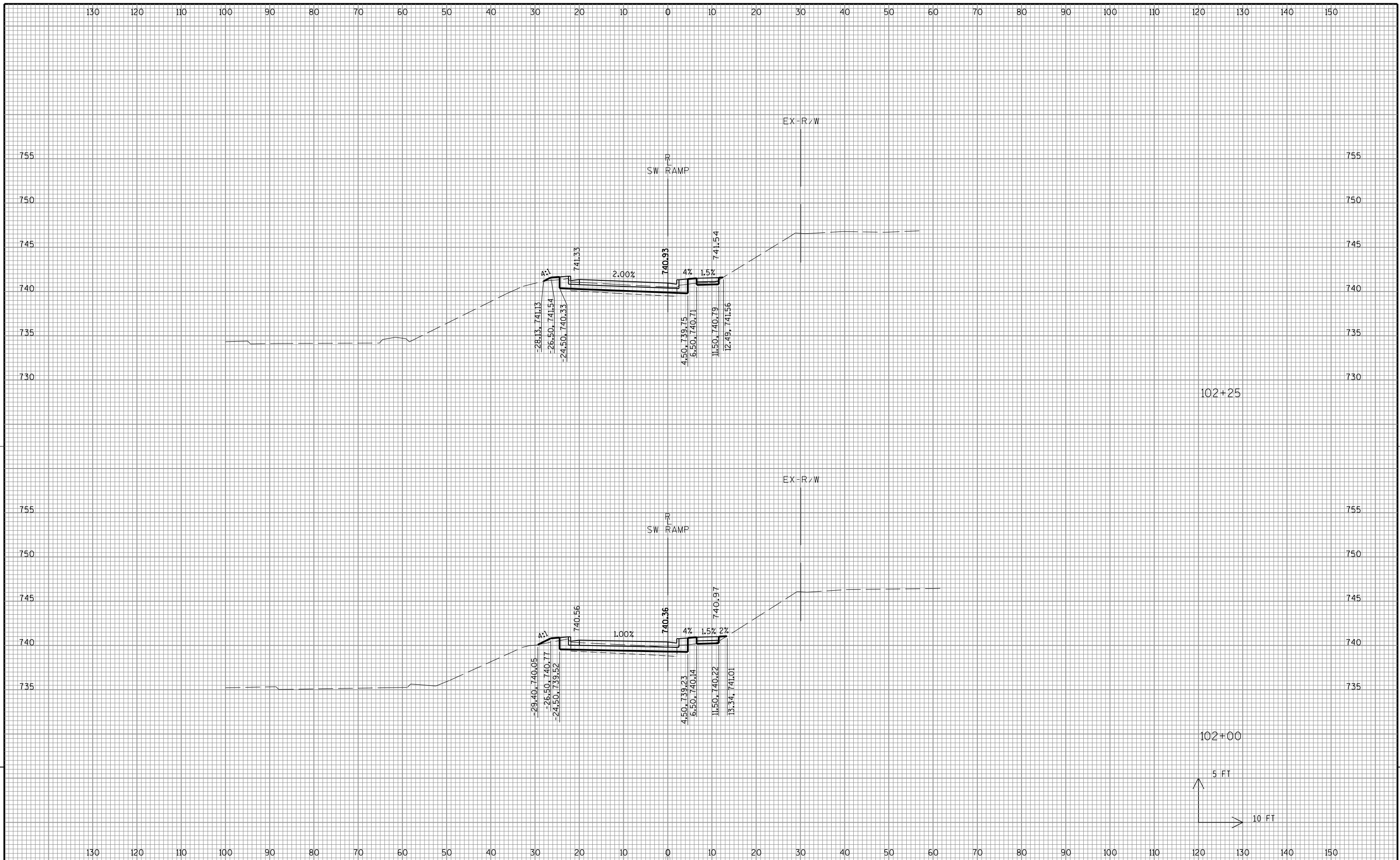




9

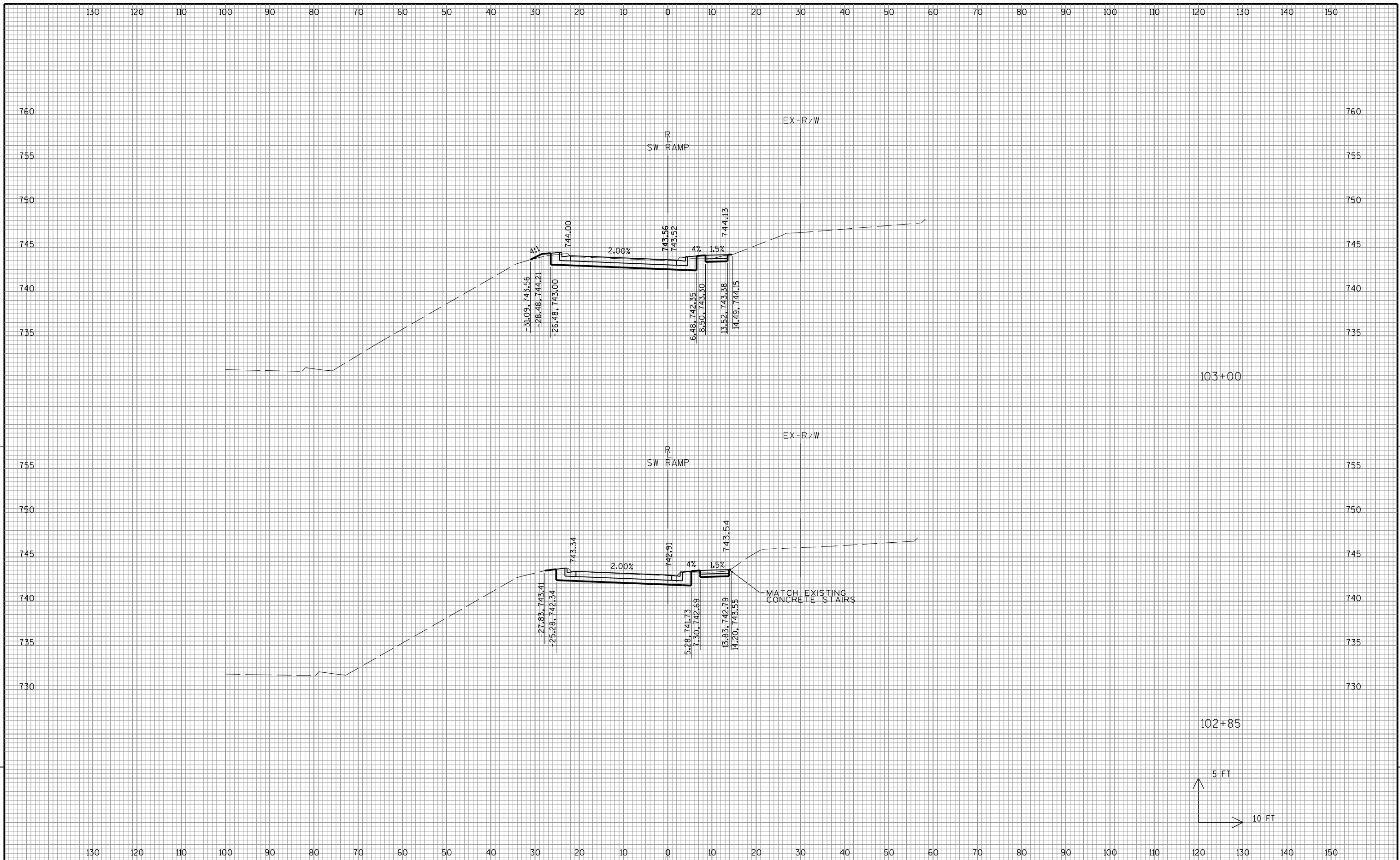
9





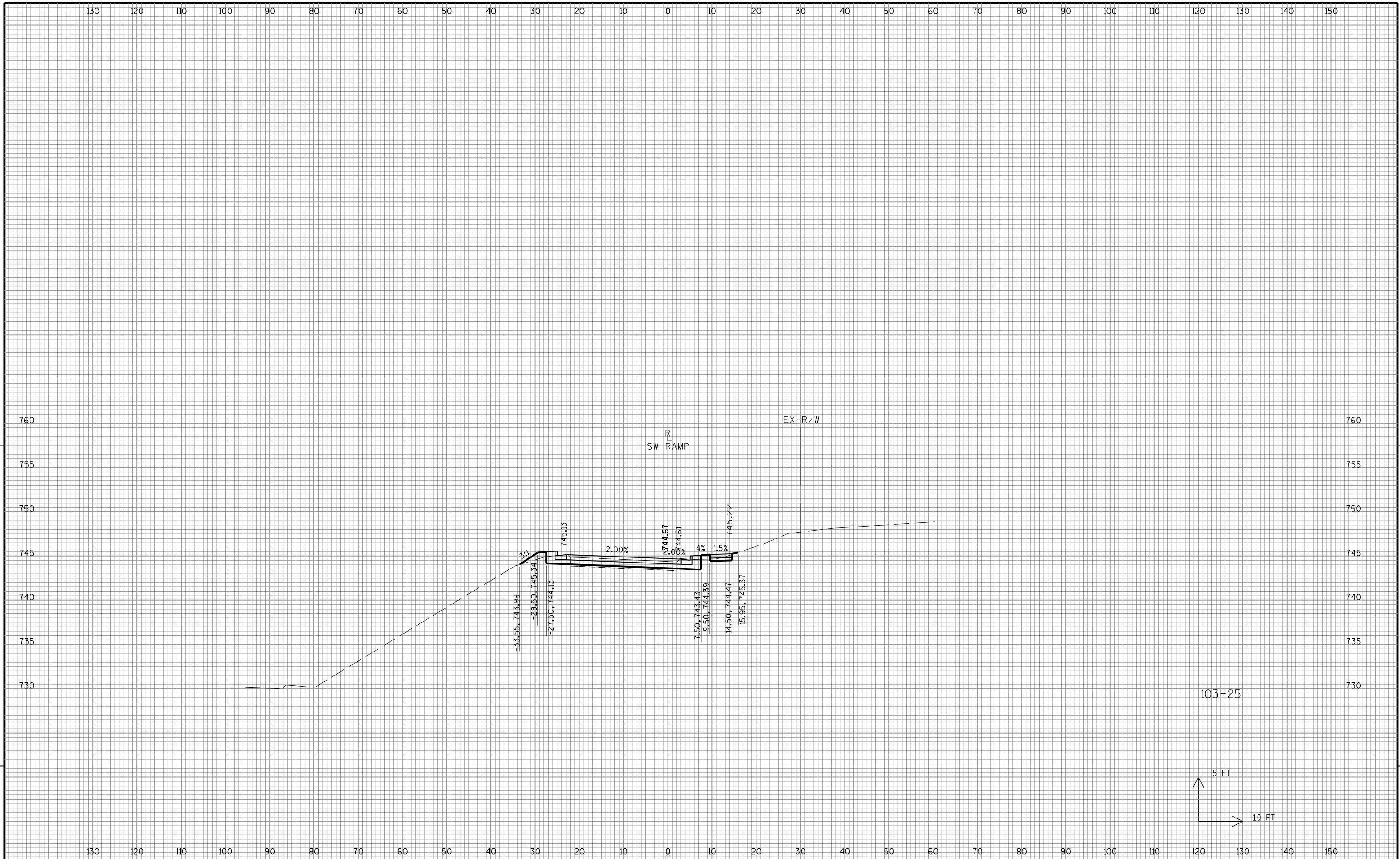
9

9



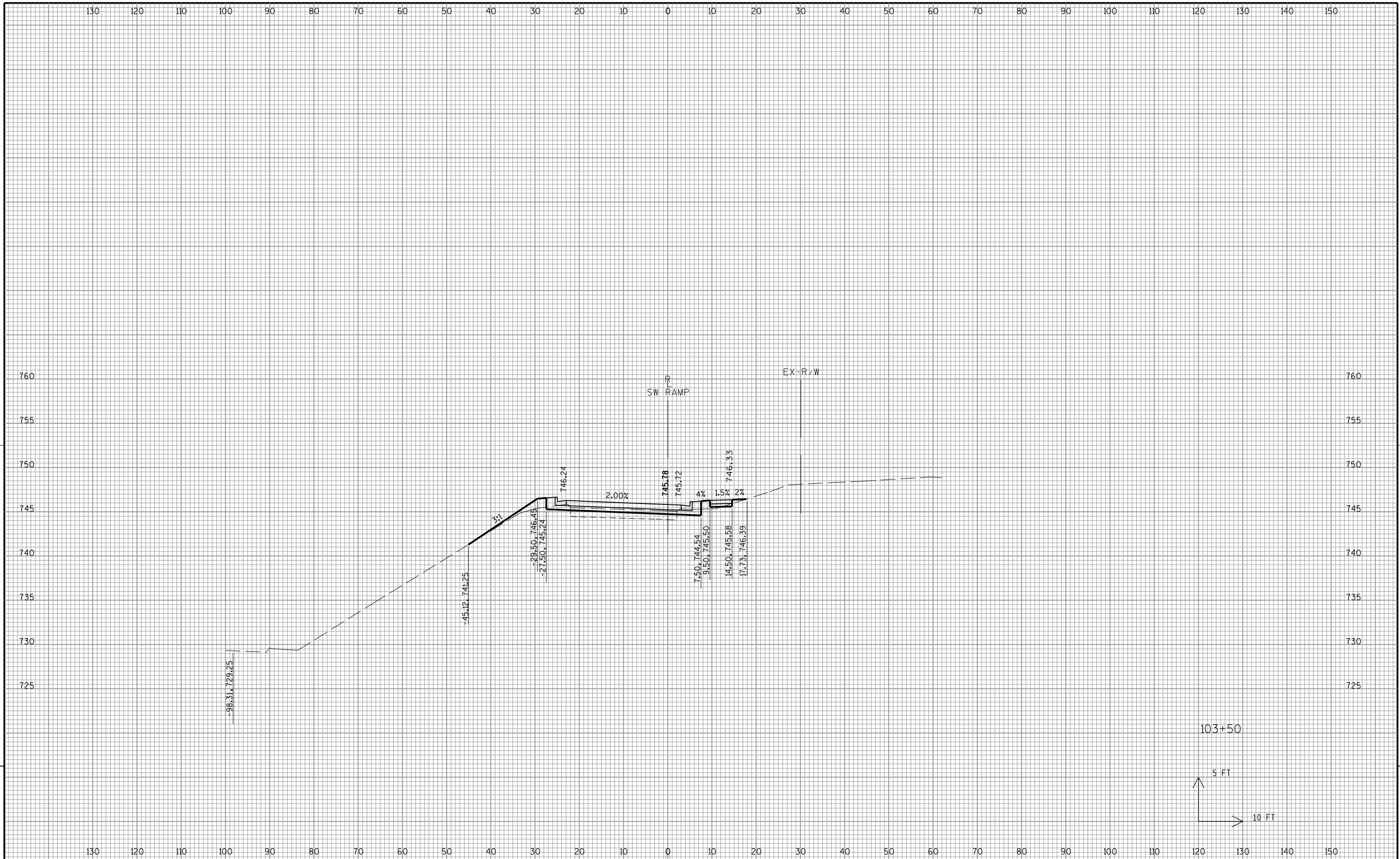
9

9



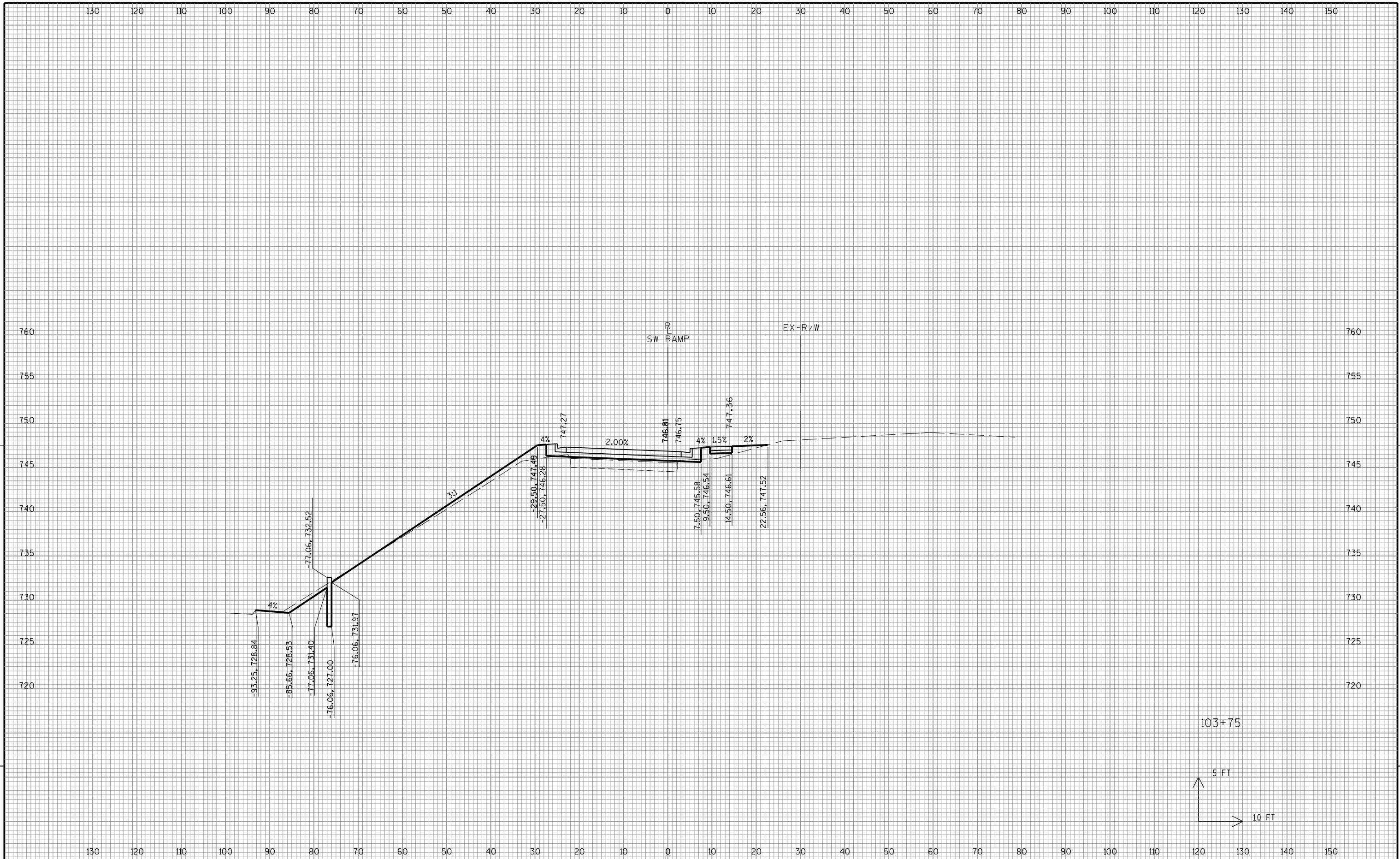
9

9



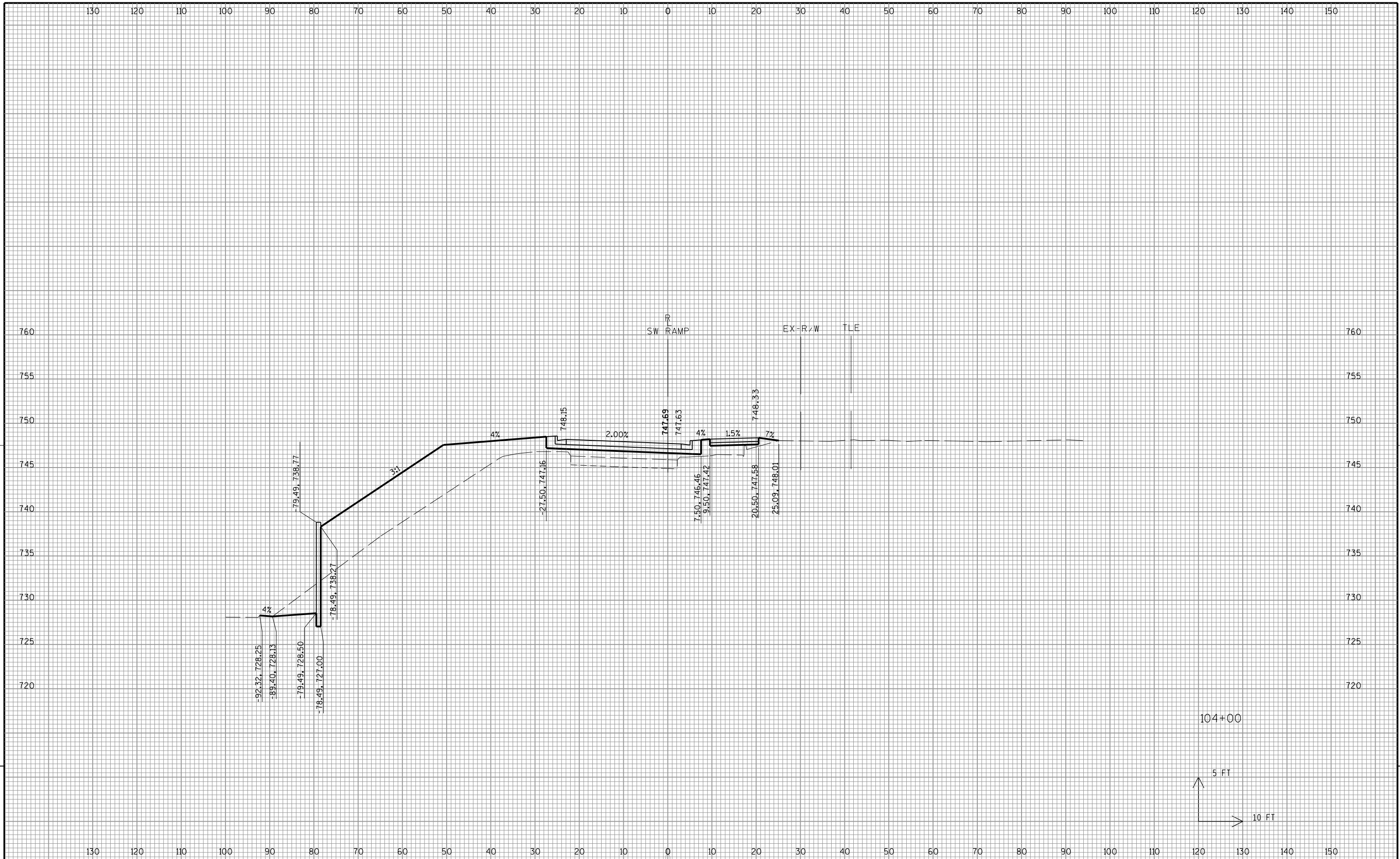
9

9



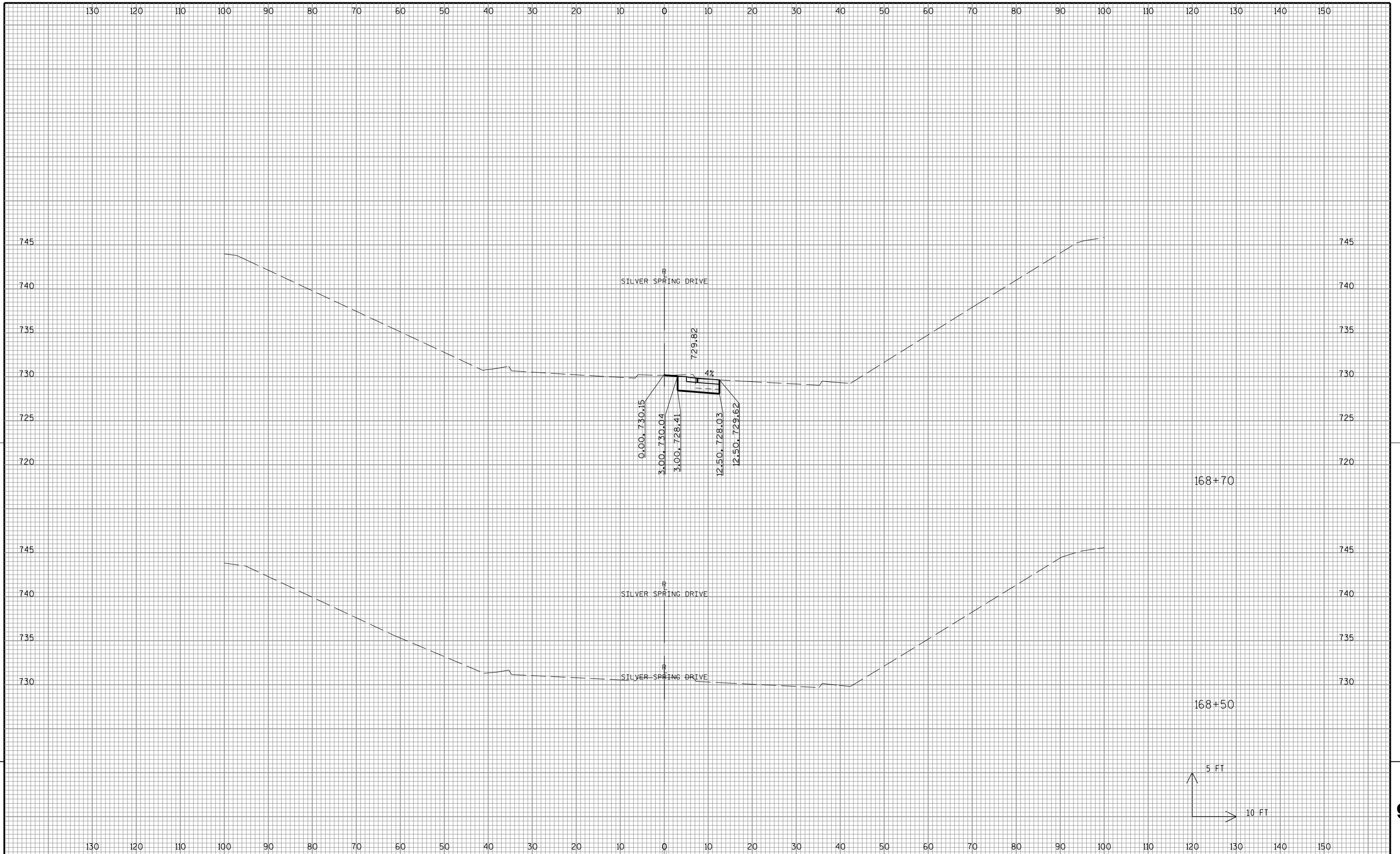
9

9



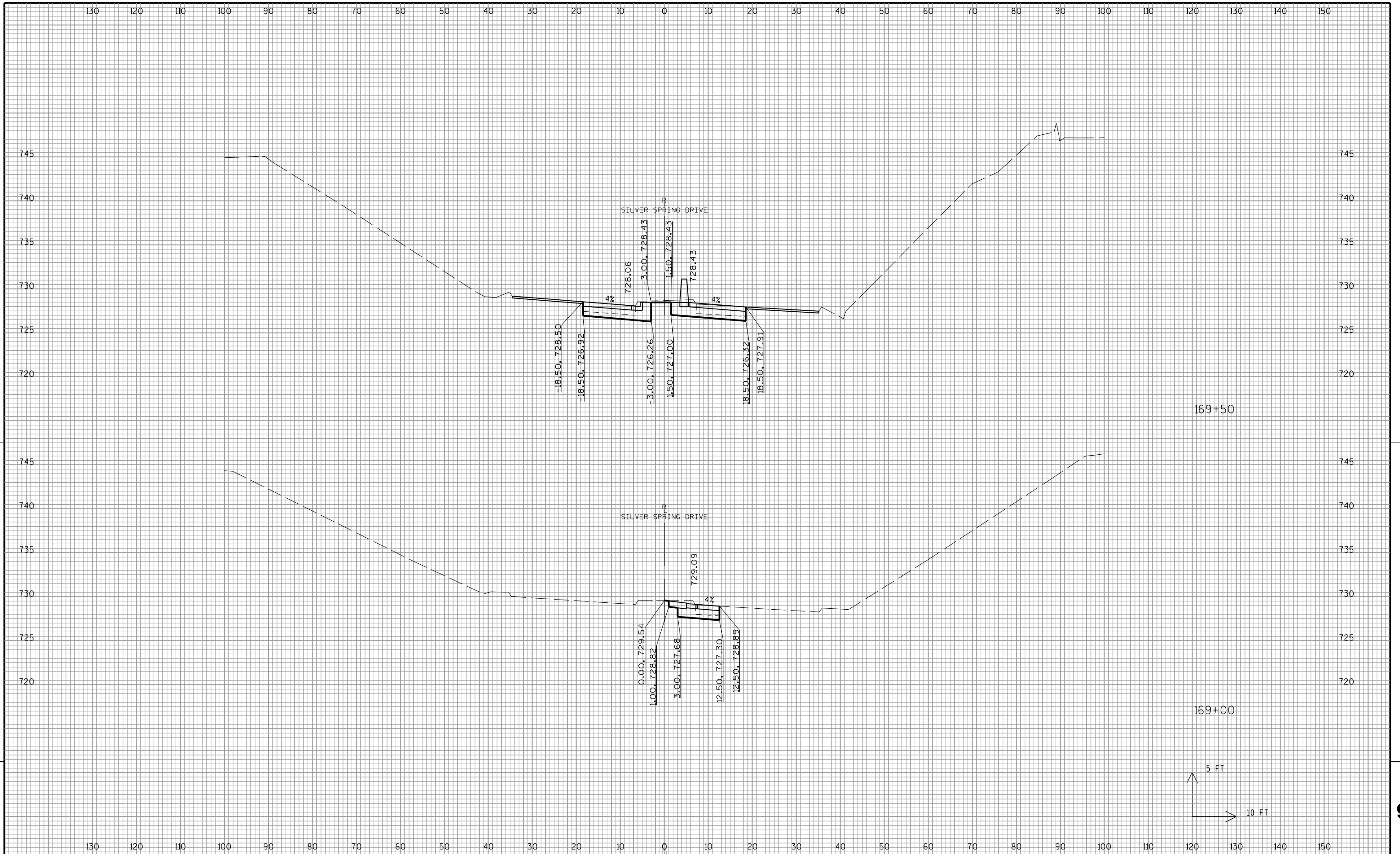
9

9



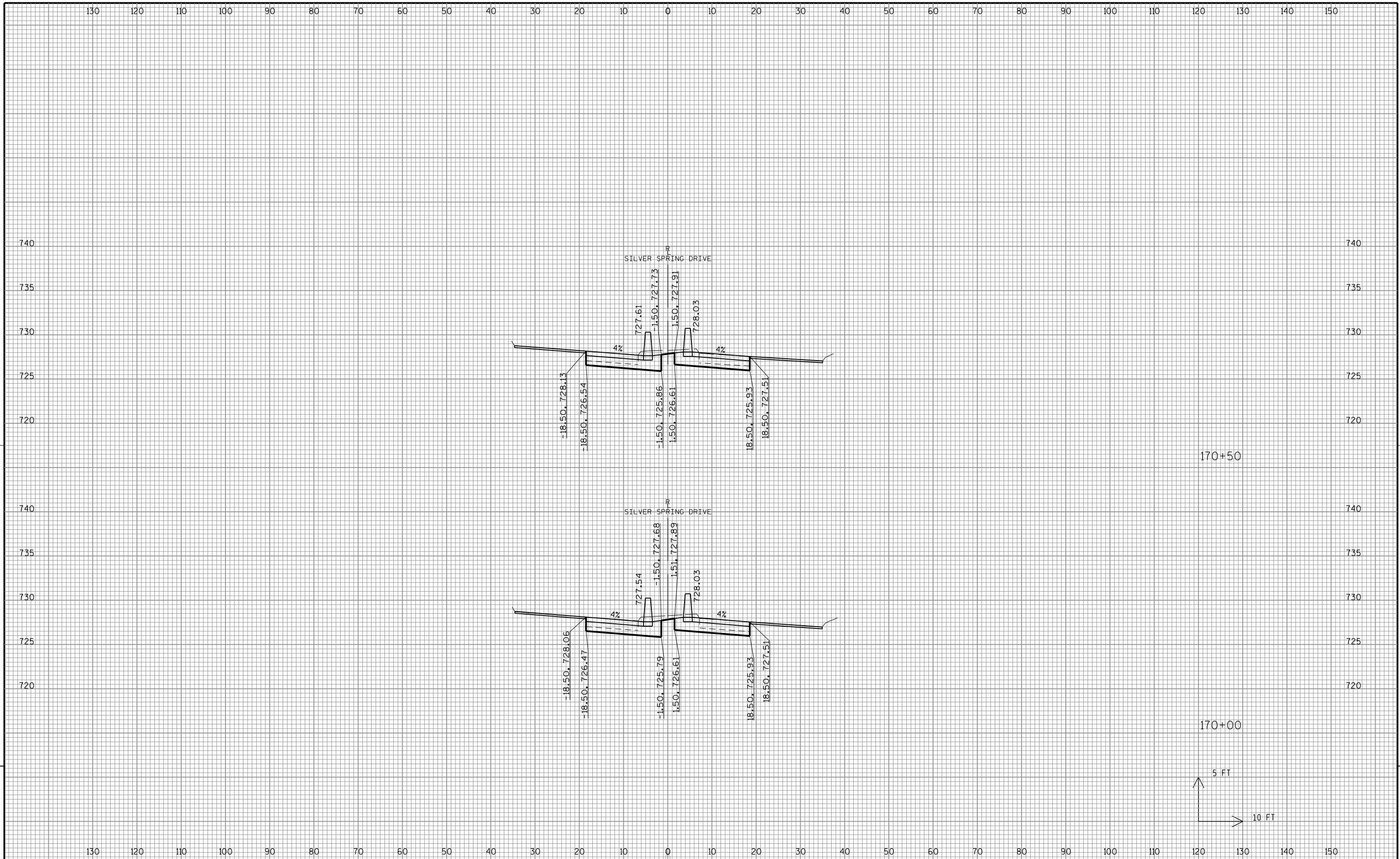
9

9



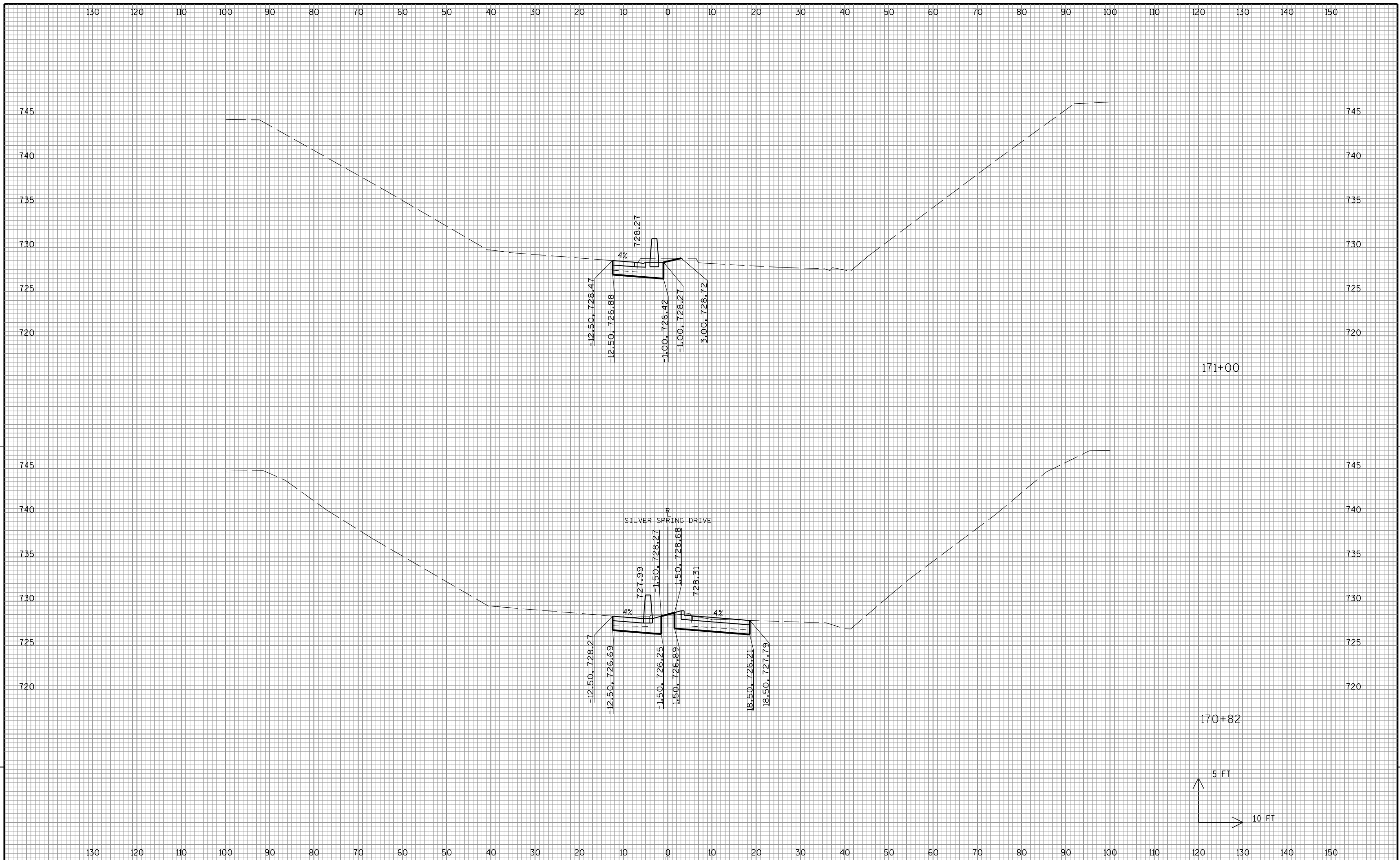
9

9



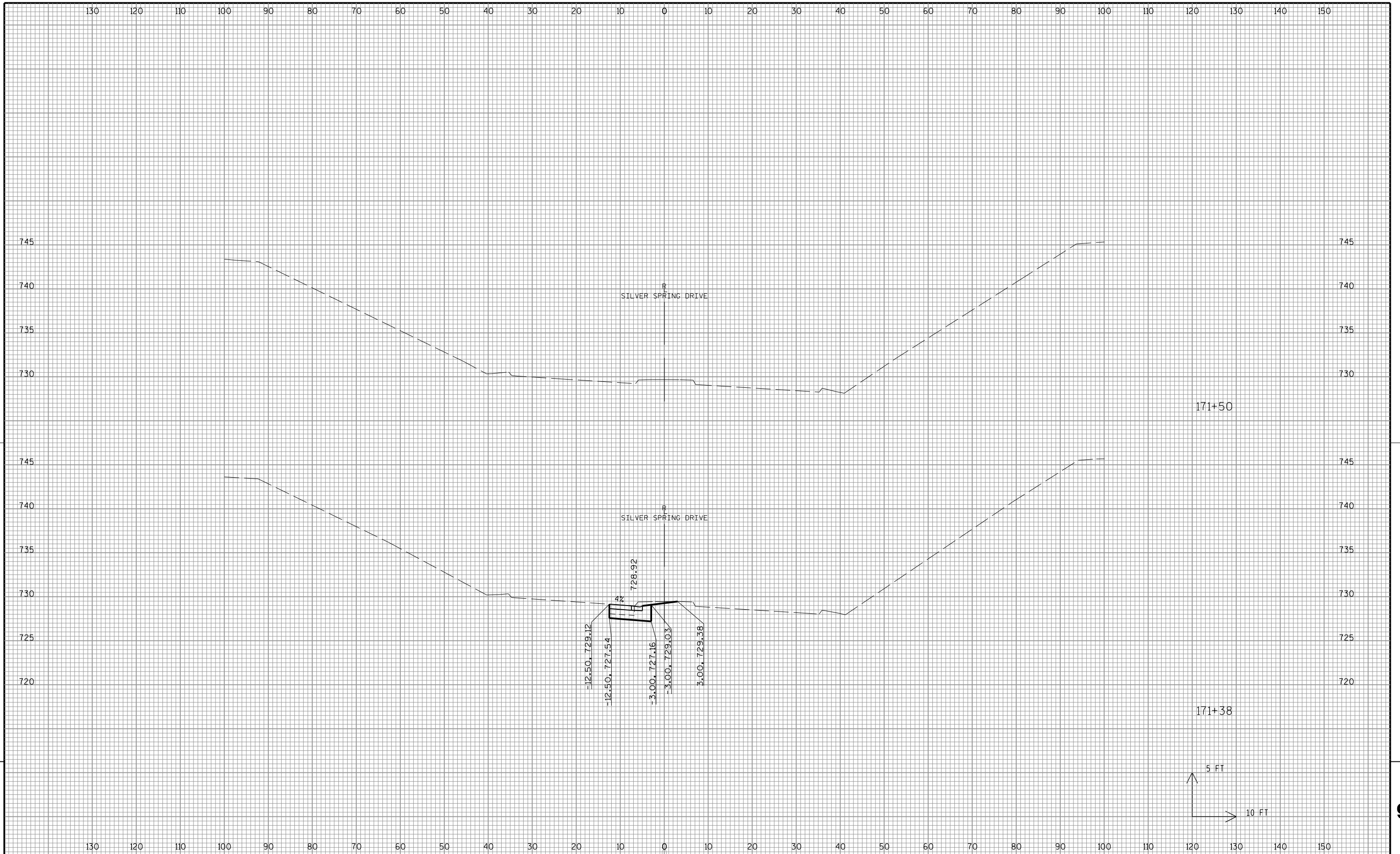
9

9



9

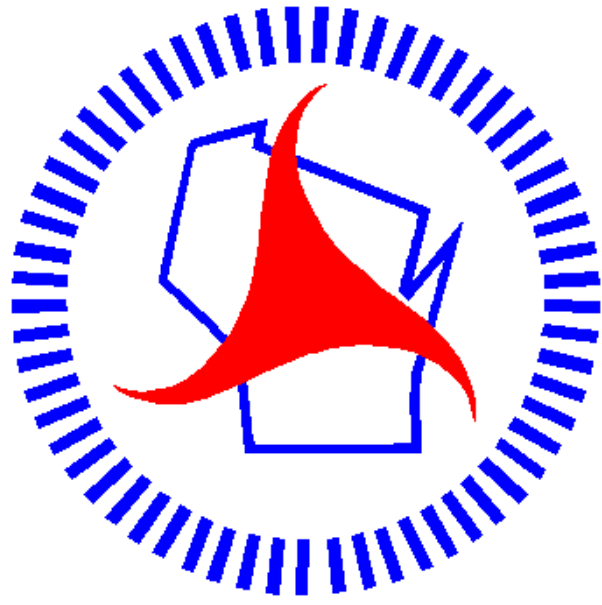
9



9

9

Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>