

EAU

PROJECT ID: 7070-08-73

COUNTY: EAU CLAIRE

JUNE 2016

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 160



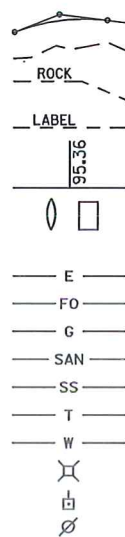
DESIGN DESIGNATION

A.A.D.T.	2018	=	3300
A.A.D.T.	2038	=	3700
D.H.V.		=	578
D.D.		=	63/37
T.		=	17.5%
DESIGN SPEED		=	35 MPH
ESALS		=	1,100,000

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	---
LOT LINE	---
LIMITED HIGHWAY EASEMENT	---
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
SLOPE INTERCEPT	---
REFERENCE LINE	---
EXISTING CULVERT	---
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	---
WOODED OR SHRUB AREA	---

PROFILE	
GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	---
CULVERT (Profile View)	---
UTILITIES	
ELECTRIC	---
FIBER OPTIC	---
GAS	---
SANITARY SEWER	---
STORM SEWER	---
TELEPHONE	---
WATER	---
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

AUGUSTA - CADOTT

BRIDGE CREEK BRIDGE B-18-226

STH 27

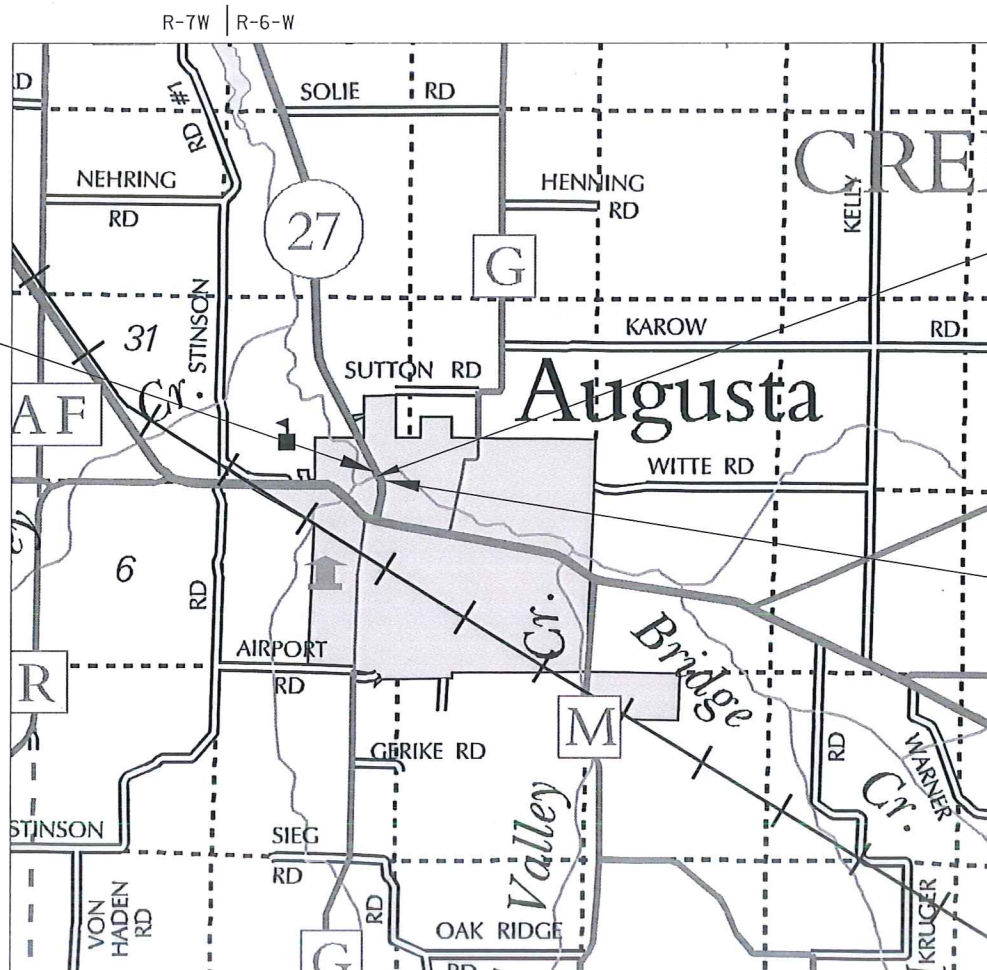
EAU CLAIRE COUNTY

STATE PROJECT NUMBER

7070-08-73

END PROJECT
STA. 17+53.12
Y = 232675.967
X = 435647.350

T-26-N
T-25-N



TOTAL NET LENGTH OF CENTERLINE = 0.153

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, EAU CLAIRE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT

7070-08-73

FEDERAL PROJECT

PROJECT

CONTRACT

STRUCTURE B-18-0226

BEGIN PROJECT
STA. 9+46.00
Y = 231941.695
X = 435960.835



STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	FAA
Designer	FAA
Project Manager	DAVE KOEPP
Regional Examiner	CHRISTINE KOSKI
Regional Supervisor	TIM MASON

APPROVED FOR THE DEPARTMENT

DATE: 2/3/2016 [Signature]

E

STANDARD ABBREVIATIONS

ABUT	ABUTMENT	LT	LEFT
AC	ACRE	LN	LANE
AGG	AGGREGATE	LS	LUMP SUM
ASPH	ASPHALTIC	LT	LEFT
AVG	AVERAGE	MAX	MAXIMUM
ADT	AVERAGE DAILY TRAFFIC	MH	MANHOLE
BAH	BEARING AHEAD	MIN	MINIMUM
BBK	BEARING BACK	MI	MILE
BF	BACK FACE	ML	MAINLINE
BM	BENCH MARK	N	NORTH
BR	BRIDGE	NC	NORMAL CROWN
C/L	CENTER LINE	NO	NUMBER
Δ	CENTRAL ANGLE OR DELTA	NOR	NORMAL
CE	COMMERCIAL ENTRANCE	OBLIT	OBLITERATE
CMP	CORRIGATED METAL PIPE	PAVT	PAVEMENT
CONC	CONCRETE	PC	POINT OF CURVATURE
CP	CULVERT PIPE	PE	PRIVATE ENTRANCE
CP	CONTROL POINT	PI	POINT OF INTERSECTION
CPCP	CULVERT PIPE CORRUGATED POLYETHYLENE	POB	POINT OF BEGINNING
CPRCHE	CULVERT PIPE REINFORCED CONCRETE	POE	POINT OF ENDING
	HORIZONTAL ELLIPTICAL CLASS HE-III	PT	POINT OF TANGENCY
CR	CREEK	PVC	POINT OF VERTICAL CURVATURE
CWT	HUNDREDWEIGHT	PVI	POINT OF VERTICAL INTERSECTION
CY	CUBIC YARD	PVRC	POINT OF VERTICAL REVERSE CURVATURE
C & G	CURB AND GUTTER	PVT	POINT OF VERTICAL TANGENCY
D	DEGREE OF CURVE/BOX DEPTH	R/RAD	RADIUS
DHV	DESIGN HOUR VOLUME	RCCP	REINFORCED CONCRETE CULVERT PIPE
DD	DIRECTIONAL DISTRIBUTION	REQ'D	REQUIRED
DISCH	DISCHARGE	RES	RESIDENCE OR RESIDENTIAL
DG	DITCH GRADE	RHF	RIGHT-HAND FORWARD
DWY	DRIVEWAY	R/W	RIGHT OF WAY
E	EAST	RD	ROAD
EL/ELEV	ELEVATION	RDWY	ROADWAY
ENT	ENTRANCE	RR	RAILROAD
ESALS	EQUIVALENT SINGLE AXLE LOADS	RT	RIGHT
EXC	EXCAVATION	SALV	SALVAGED
EBS	EXCAVATION BELOW SUBGRADE	SAN S	SANITARY SEWER
EXIST	EXISTING	S	SOUTH
FE	FIELD ENTRANCE	SQ	SQUARE
FERT	FERTILIZE	SF	SQUARE FEET
FF	FACE TO FACE	SY	SQUARE YARD
FL	FLOW LINE	SDD	STANDARD DETAIL DRAWNGS
FO	FIBER OPTIC	STH	STATE TRUNK HIGHWAYS
FS	FULL SUPER ELEVATION	STA	STATION
FT	FOOT	SS	STORM SEWER
G	GRADE	SE	SUPERELEVATION
HMA	HOT MIX ASPHALT	T	TANGENT LENGTH
HYD	HYDRANT	T.	TRUCKS (PERCENT OF)
ID	INSIDE DIAMETER	TC	TOP OF CURB
INV	INVERT	T OR TN	TOWN
IP	IRON PIPE OR PIN	TLE	TEMPORARY LIMITED EASEMENT
K	RATE OF VERTICAL CURVATURE	t	TON
LHF	LEFT-HAND FORWARD	TYP.	TYPICAL
L	LENGTH OF CURVE	VAR	VARIABLE
LB	POUND	VC	VERTICAL CURVE
LF	LINEAR FOOT	W	WEST
LCB	LONG CHORD BEARING	X	EAST GRID COORDINATE
LC	LONG CHORD	Y	NORTH GRID COORDINATE
LN	LANE	YD	YARD

GENERAL NOTES

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO USGS DATUM.

THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE EXACT LOCATION OF THE EROSION CONTROL DEVICES SHALL BE DETERMINED IN THE FIELD BY THE ENGINEER.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, SHALL BE SALVAGED TOPSOILED, FERTILIZED, SEEDED AND MULCHED

BEARINGS SHOWN ON THE PLANS ARE COUNTY BEARINGS TO THE NEAREST SECOND.

THE LOCATION OF THE DRIVEWAYS WILL BE DETERMINED BY THE ENGINEER.

SIGN PLATE DETAILS SHALL BE IN ACCORDANCE WITH THE FEDERAL HIGHWAY ADMINISTRATION "MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES" UNLESS OTHERWISE PROVIDED FOR IN THE PLAN.

CURVE DATA IS BASED ON THE ARC DEFINITION.

SEED MIXTURE NO. 20 SHALL BE USED THROUGHOUT THE PROJECT.

PRIOR TO CONSTRUCTION, THE CONTRACTOR SHALL CONTACT THE COUNTY LAND SURVEYOR CONCERNING MONUMENT AND PROPERTY CORNER PRESERVATION. LANDMARK REFERENCE MONUMENTS SHALL BE PERPETUATED BY THE COUNTY SURVEYOR.

RADIUS DIMENSIONS ARE SHOWN TO FLAGLINE OF CURB & GUTTER OR EDGE OF PAVEMENT.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

6-INCH ASPHALTIC SURFACE SHALL BE PLACED AS 2-INCH UPPER AND TWO 2-INCH LOWER LAYERS.

DESIGN CONTACT

FLEMING, ANDRE & ASSOCIATES, INC.
3615 N. HASTINGS WAY
SUITE 100
EAU CLAIRE, WI. 54703-0474
ATTENTION: MATT GUNDRY
PHONE: 715-832-8400

W.D.N.R. CONTACT

DEPARTMENT OF NATURAL
RESOURCES
1300 W CLAIREMONT AVE
EAU CLAIRE, WI 54701
ATTENTION: CHRIS WILLGER
PHONE: 715-839-1609

UTILITIES

CENTURY LINK
333 N FRONT ST
P.O. BOX 4800
LA CROSSE, WI 54602
ATTN: STEVE BLADO
PHONE: 608-796-5543
STEVE.BLADO@CENTURYLINK.COM

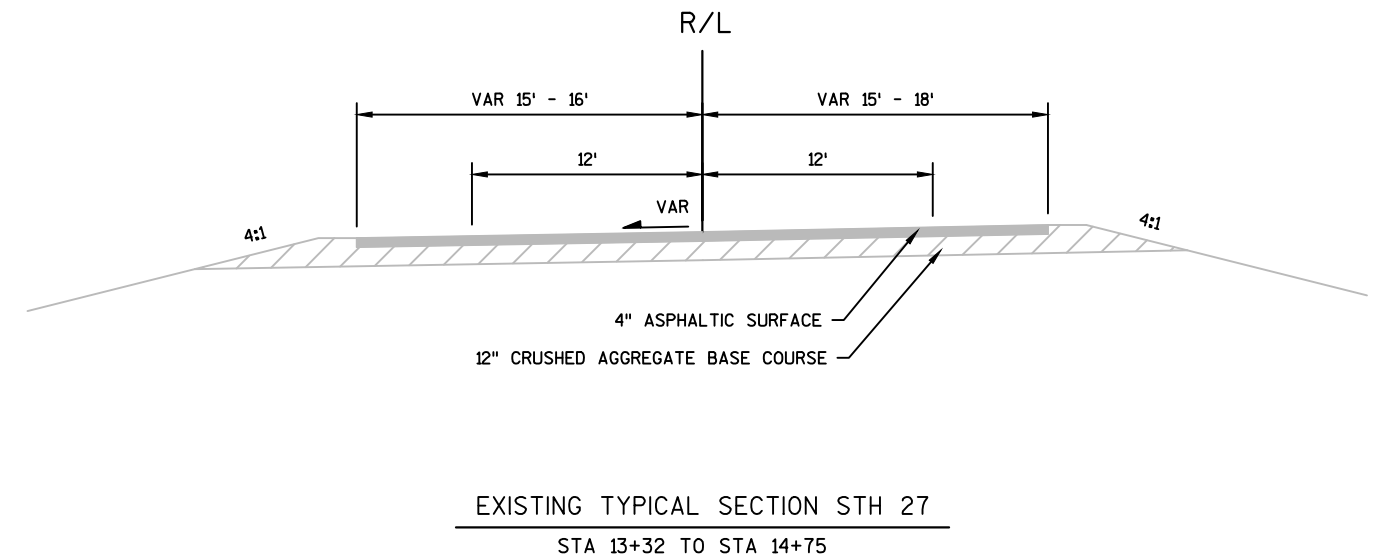
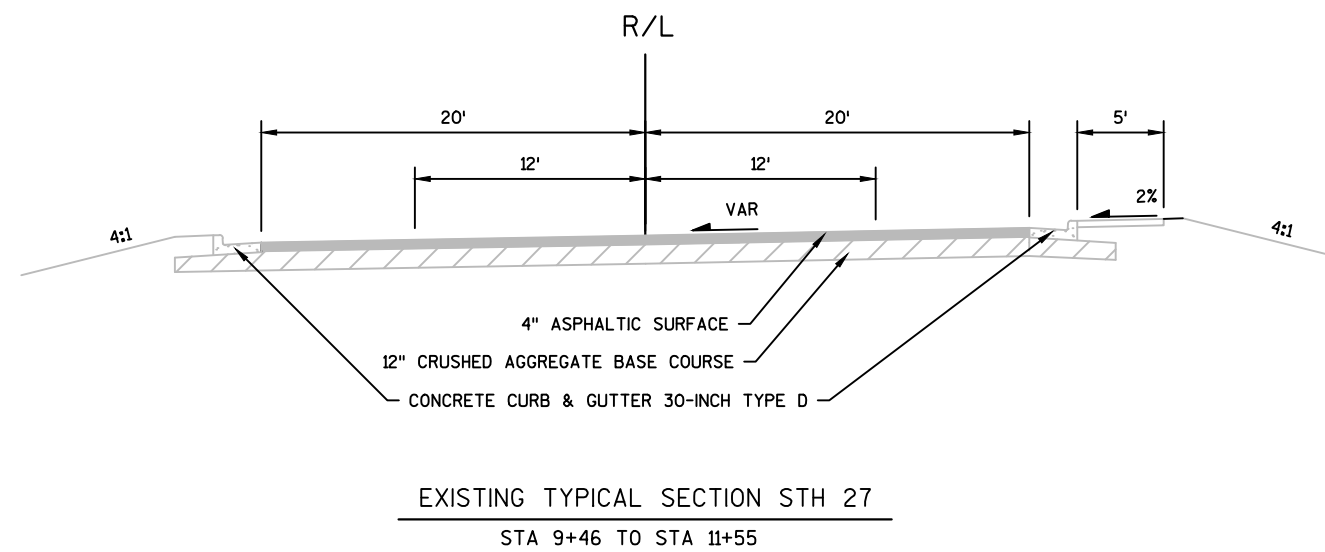
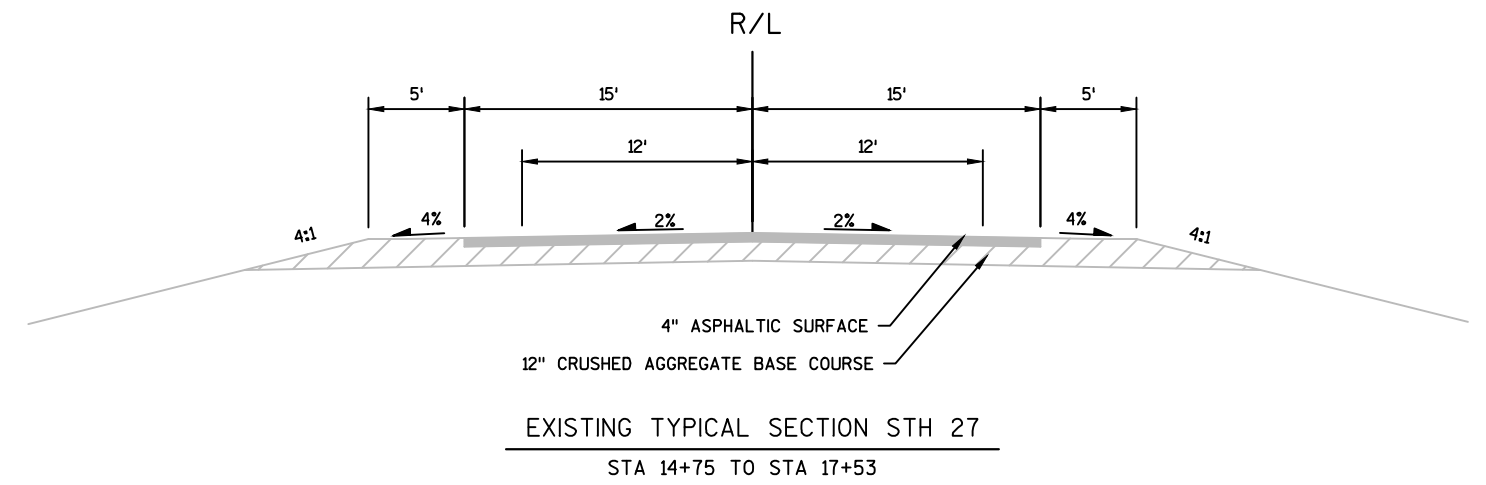
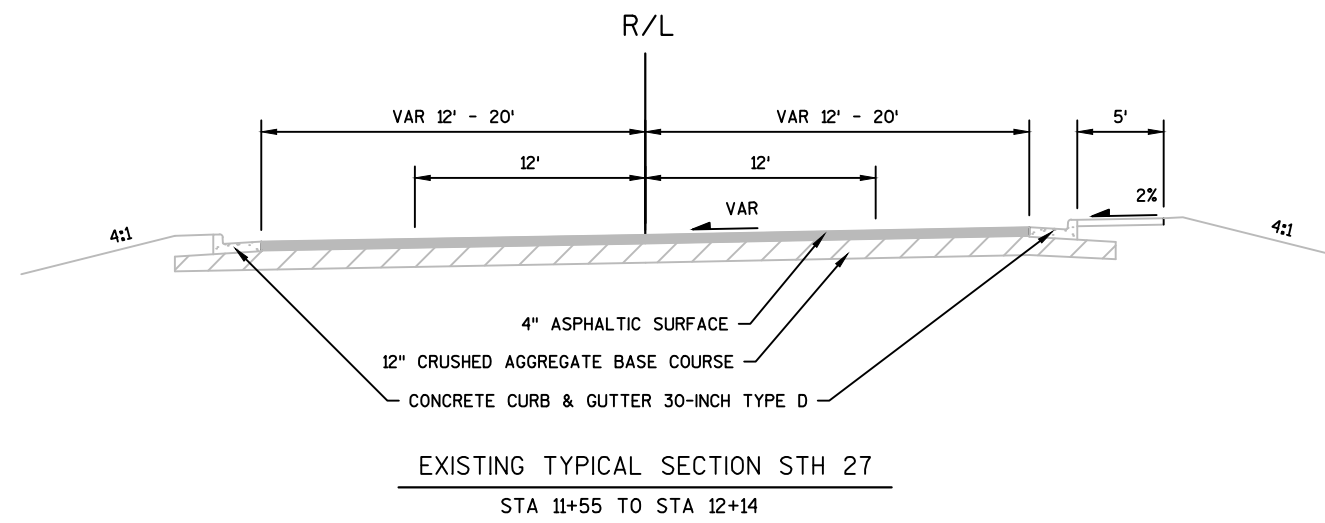
WE ENERGIES
A299
333 W EVERETT ST
MILWAUKEE, WI 53203
ATTN: DAN SANDE
PHONE: 414-221-5617

CITY OF AUGUSTA
145 WEST LINCOLN
PO BOX 475
AUGUSTA, WI 54722
ATTN: KIM KRUEGER
PHONE: 715-286-2555



Dial  or (800)242-8511
www.DiggersHotline.com

2



PROJECT NO: 7070-08-73

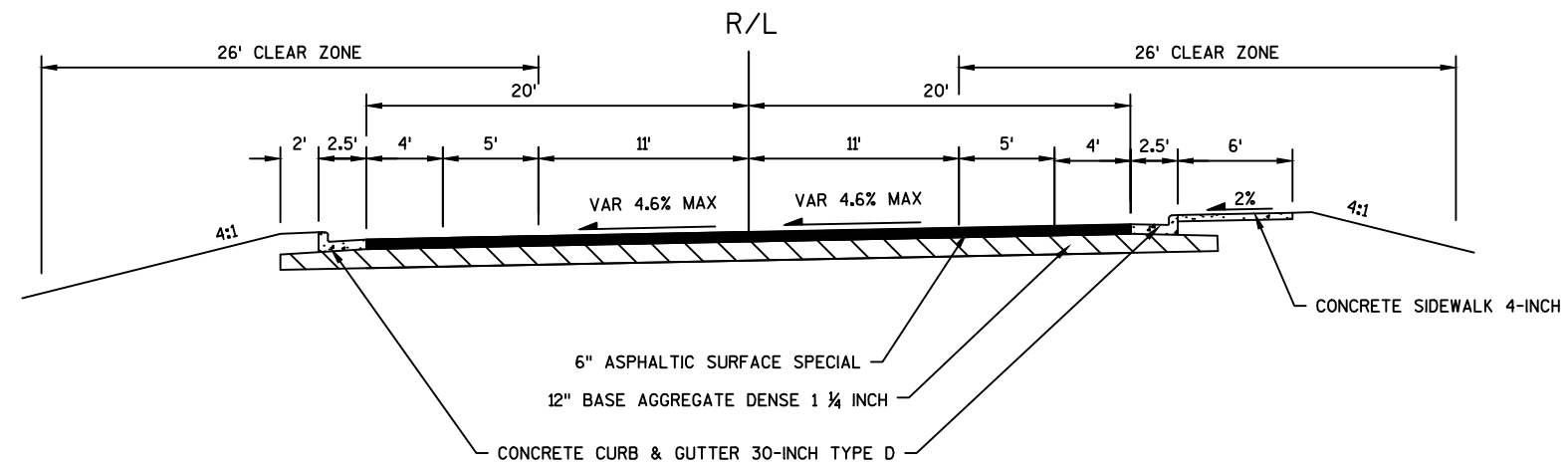
HWY:STH 27

COUNTY:EAU CLAIRE

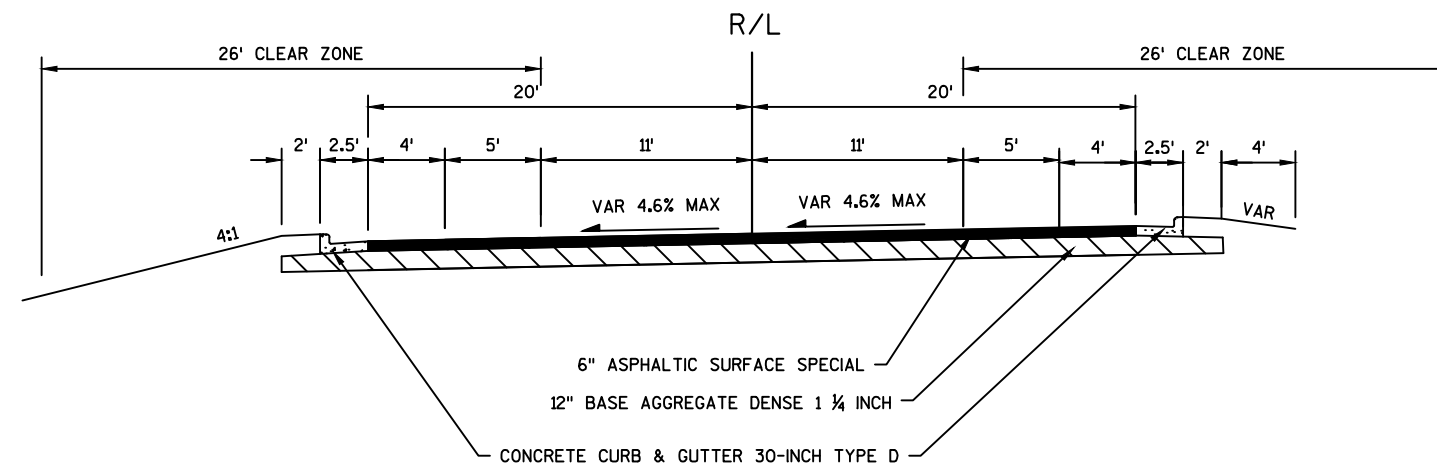
PLAN: EXISTING TYPICAL SECTIONS

SHEET

E

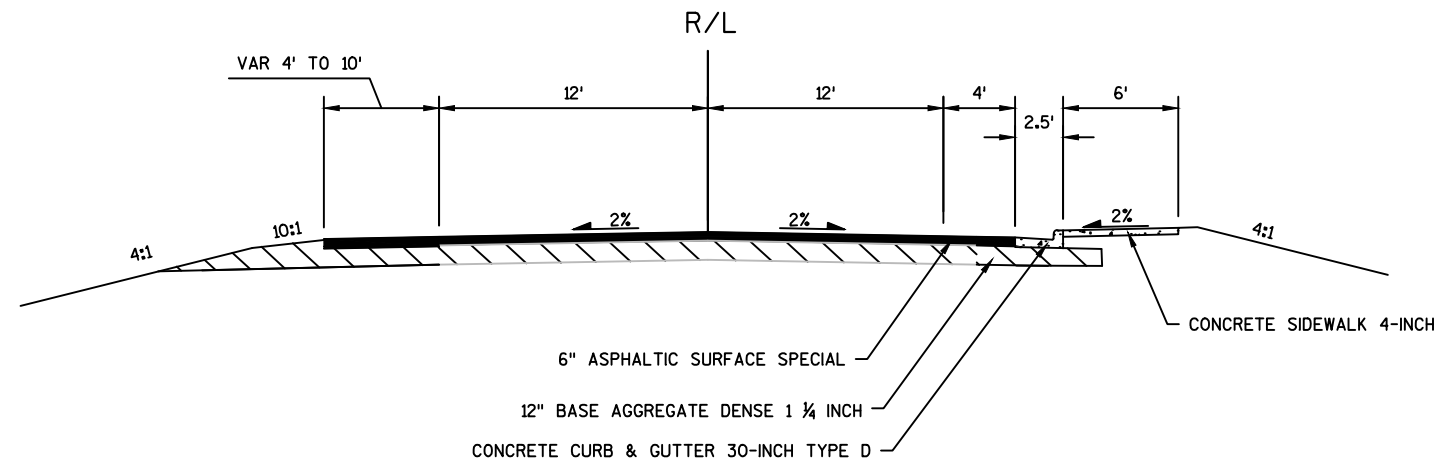


FINISHED TYPICAL SECTION - STH 27

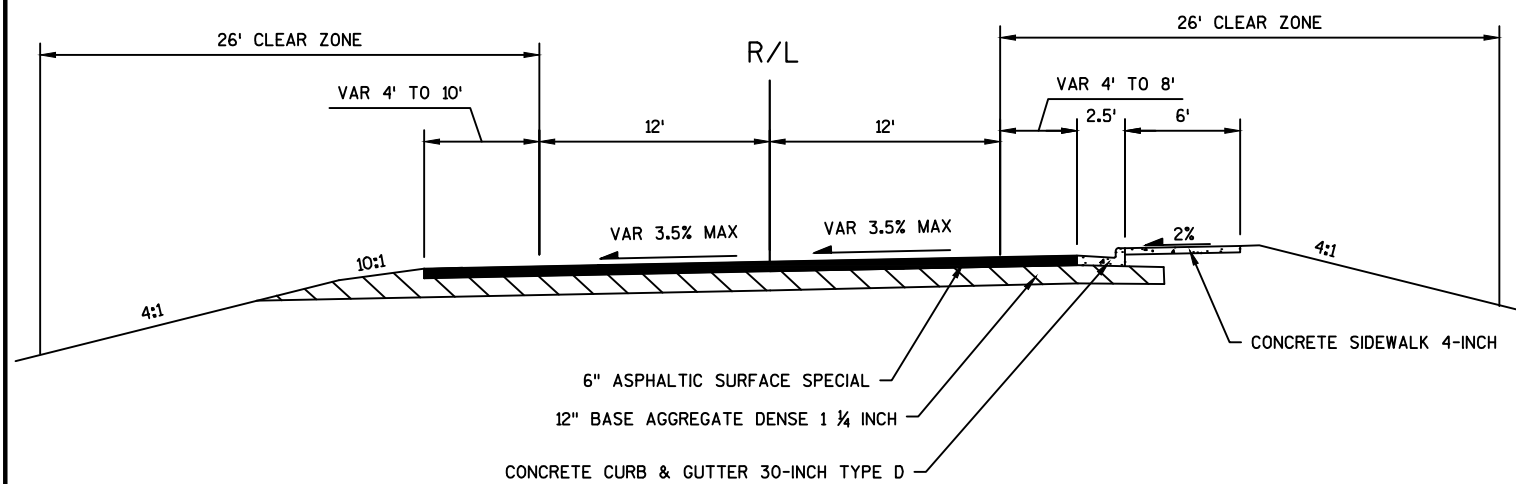
STA 10+92 TO STA 12+28.75
SOUTH OF BRIDGE

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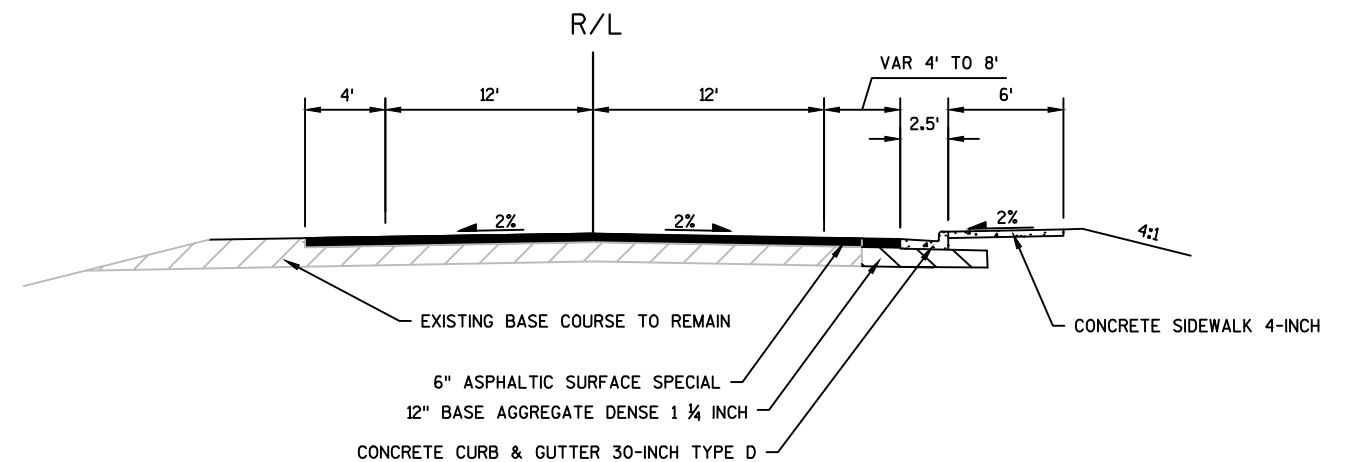
STA 9+46 TO STA 10+92



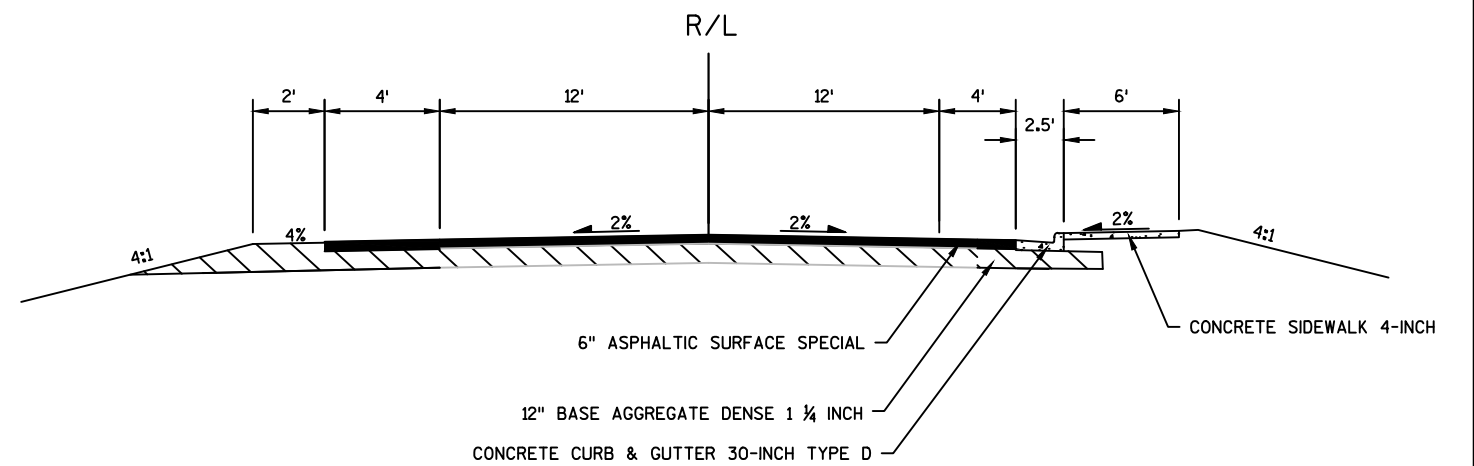
FINISHED TYPICAL SECTION STH 27
STA 14+63 TO STA 16+11



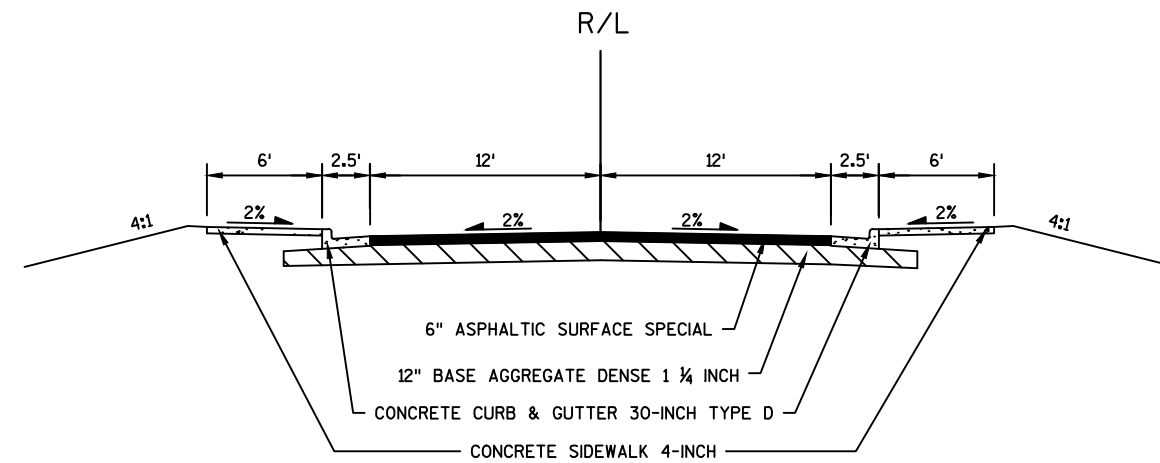
FINISHED TYPICAL SECTION - STH 27
STA 13+16.30 TO STA 14+63
NORTH OF BRIDGE



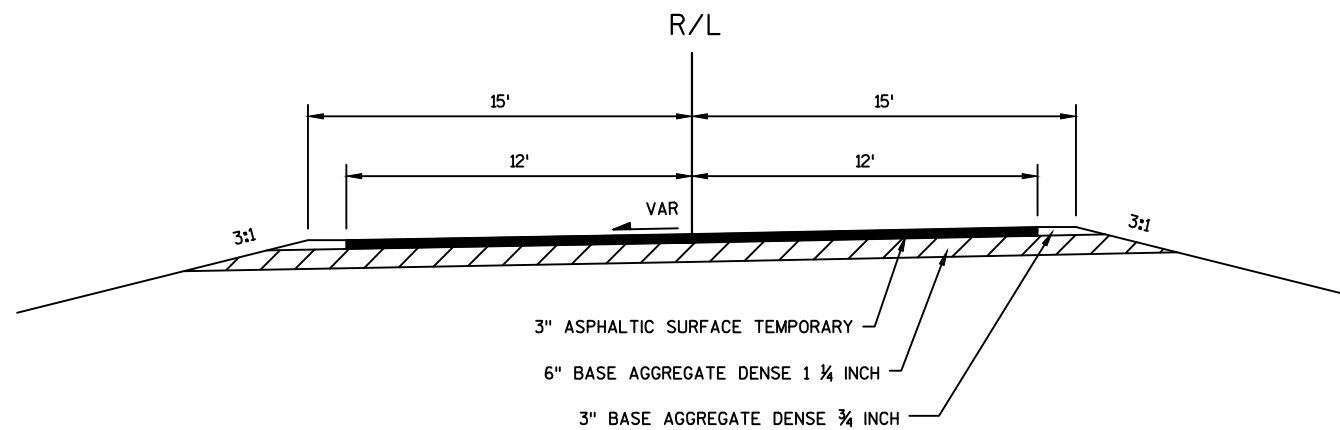
FINISHED TYPICAL SECTION STH 27
STA 16+50 TO STA 17+53



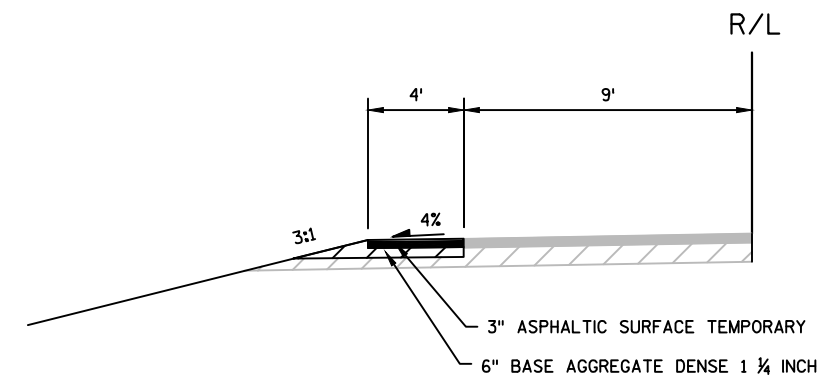
FINISHED TYPICAL SECTION STH 27
STA 16+11 TO STA 16+50



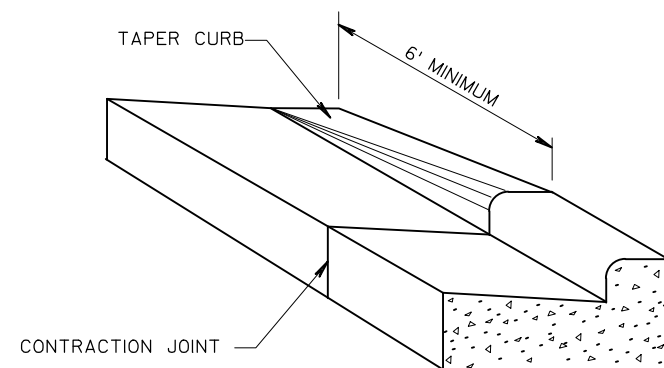
FINISHED TYPICAL SECTION - PERKINS RD.
STA 9+49 TO STA 11+55



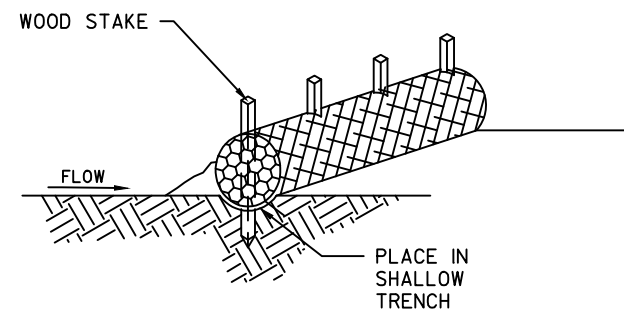
PROPOSED BYPASS
STA 2+70.3'BP TO STA 7+75'BP



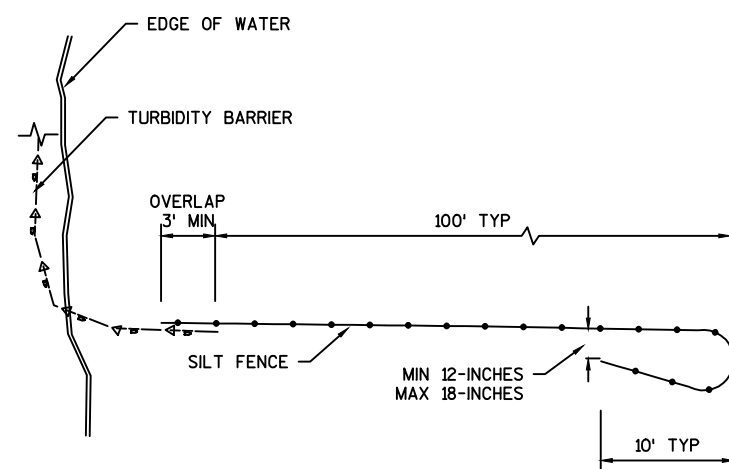
SHOULDER WIDENING HALF SECTION - BYPASS
STA 7+75'BP TO STA 9+77'BP LT



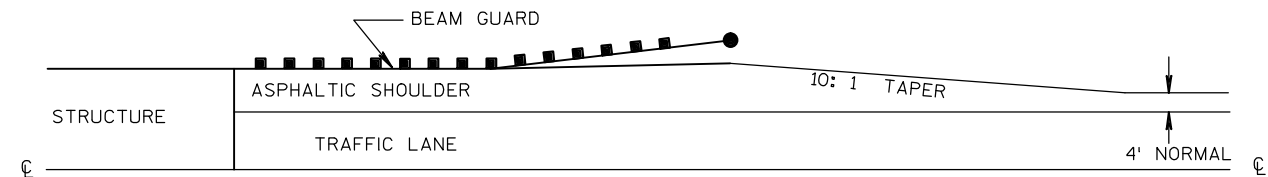
DETAIL OF CURB & GUTTER TERMINI



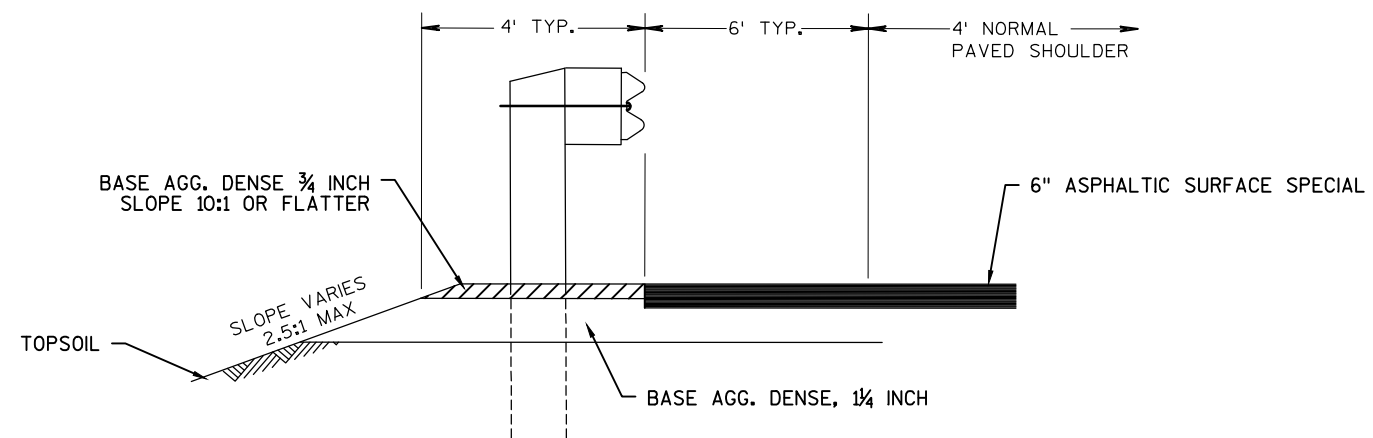
TEMPORARY DITCH CHECKS



EXCLUSION FENCING TURN-AROUND



DETAIL FOR ASPHALTIC SHOULDER AT BEAM GUARD



ASPHALTIC SHOULDER AT BEAM GUARD

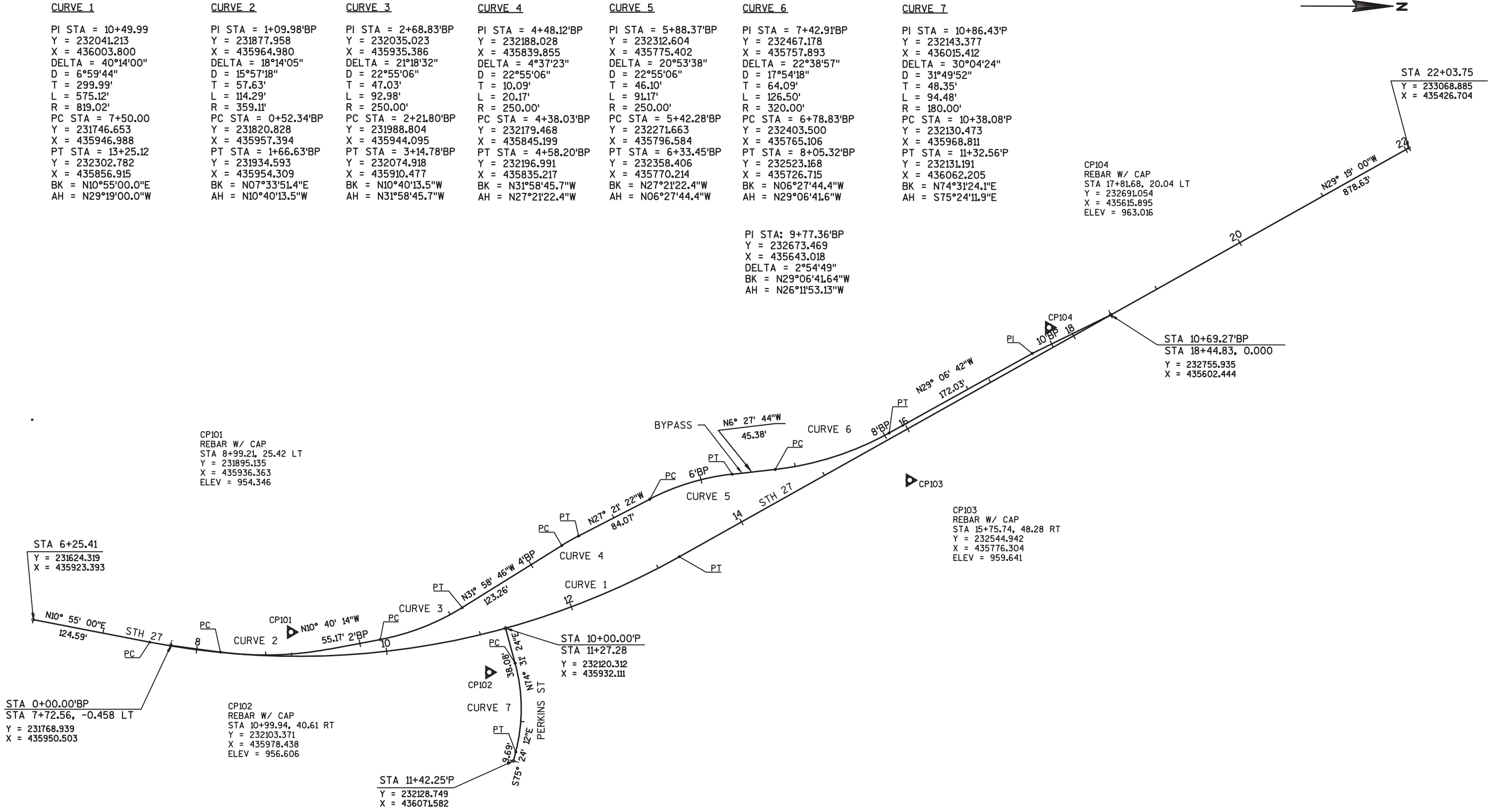
STH 27 TRANSITION TABLE		
CROWN	STATIONS	CROWN
-0.042	9+46.00	0.042
-0.045	9+80.50	0.045
-0.046	9+92.00	0.046
-0.046	12+95.46	0.046
-0.045	12+97.39	0.045
-0.040	13+07.06	0.040
-0.035	13+16.74	0.035
-0.030	13+26.41	0.030
-0.025	13+36.08	0.025
-0.020	13+45.76	0.020
-0.020	13+55.43	0.015
-0.020	13+65.11	0.010
-0.020	13+74.78	0.005
-0.020	13+83.75	0.000
-0.020	13+94.20	-0.005
-0.020	14+03.95	-0.010
-0.020	14+13.70	-0.015
-0.020	14+23.45	-0.020

BYPASS TRANSITION TABLE		
CROWN	STATIONS	CROWN
-0.040	2+90.45'BP	0.040
-0.035	2+99.41'BP	0.035
-0.030	3+08.37'BP	0.030
-0.025	3+17.34'BP	0.025
-0.020	3+326.3'BP	0.020
-0.015	3+35.27'BP	0.015
-0.010	3+44.23'BP	0.010
-0.005	3+53.19'BP	0.005
0.000	3+62.16'BP	0.000
0.005	3+71.12'BP	-0.005
0.010	3+80.09'BP	-0.010
0.015	3+89.05'BP	-0.015
0.020	3+98.02'BP	-0.020
0.025	4+06.98'BP	-0.025
0.030	4+15.94'BP	-0.030
0.035	4+24.91'BP	-0.035
0.040	4+33.87'BP	-0.040
0.040	6+09.11'BP	-0.040
0.035	6+14.99'BP	-0.035
0.030	6+20.87'BP	-0.030
0.025	6+26.75'BP	-0.025
0.020	6+32.63'BP	-0.020
0.015	6+38.51'BP	-0.015
0.010	6+44.39'BP	-0.010
0.005	6+50.27'BP	-0.005
0.000	6+56.15'BP	0.000
-0.005	6+62.03'BP	0.005
-0.010	6+67.91'BP	0.010
-0.015	6+73.79'BP	0.015
-0.020	6+79.67'BP	0.020
-0.025	6+85.55'BP	0.025
-0.030	6+91.43'BP	0.030
-0.035	6+97.31'BP	0.035
-0.040	7+03.19'BP	0.040
-0.040	7+84.21'BP	0.040
-0.035	7+93.34'BP	0.035
-0.030	8+02.46'BP	0.030
-0.025	8+11.59'BP	0.025
-0.020	8+20.71'BP	0.020
-0.020	8+29.84'BP	0.015
-0.020	8+38.96'BP	0.010
-0.020	8+48.09'BP	0.005
-0.020	8+57.21'BP	0.000
-0.020	8+66.34'BP	-0.005
-0.020	8+75.46'BP	-0.010
-0.020	8+84.59'BP	-0.015
-0.020	8+93.71'BP	-0.020

SUPERELEVATION TRANSITION TABLES

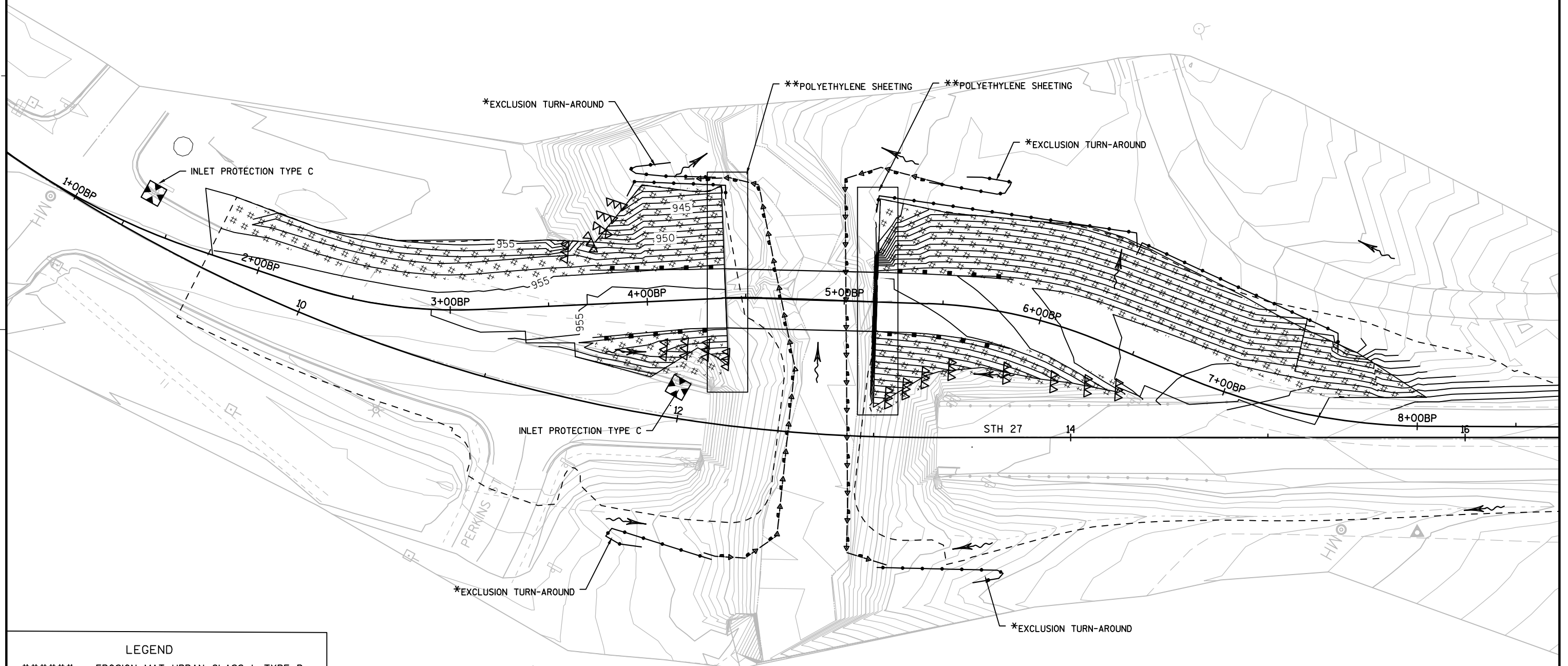
CURVE 1	CURVE 2	CURVE 3	CURVE 4	CURVE 5	CURVE 6	CURVE 7
PI STA = 10+49.99 Y = 232041.213 X = 436003.800 DELTA = 40°14'00" D = 6°59'44" T = 299.99' L = 575.12' R = 819.02' PC STA = 7+50.00 Y = 231746.653 X = 435946.988 PT STA = 13+25.12 Y = 232302.782 X = 435856.915 BK = N10°55'00.0"E AH = N29°19'00.0"W	PI STA = 1+09.98'BP Y = 231877.958 X = 435964.980 DELTA = 18°14'05" D = 15°57'18" T = 57.63' L = 114.29' R = 359.11' PC STA = 0+52.34'BP Y = 231820.828 X = 435957.394 PT STA = 1+66.63'BP Y = 231934.593 X = 435954.309 BK = N07°33'51.4"E AH = N10°40'13.5"W	PI STA = 2+68.83'BP Y = 232035.023 X = 435935.386 DELTA = 21°18'32" D = 22°55'06" T = 47.03' L = 92.98' R = 250.00' PC STA = 2+21.80'BP Y = 231988.804 X = 435944.095 PT STA = 3+14.78'BP Y = 232074.918 X = 435910.477 BK = N10°40'13.5"W AH = N31°58'45.7"W	PI STA = 4+48.12'BP Y = 232188.028 X = 435839.855 DELTA = 4°37'23" D = 22°55'06" T = 10.09' L = 20.17' R = 250.00' PC STA = 4+38.03'BP Y = 232179.468 X = 435845.199 PT STA = 4+58.20'BP Y = 232196.991 X = 435835.217 BK = N31°58'45.7"W AH = N27°21'22.4"W	PI STA = 5+88.37'BP Y = 232312.604 X = 435775.402 DELTA = 20°53'38" D = 22°55'06" T = 46.10' L = 91.17' R = 250.00' PC STA = 5+42.28'BP Y = 232271.663 X = 435796.584 PT STA = 6+33.45'BP Y = 232358.406 X = 435770.214 BK = N27°21'22.4"W AH = N06°27'44.4"W	PI STA = 7+42.91'BP Y = 232467.178 X = 435757.893 DELTA = 22°38'57" D = 17°54'18" T = 64.09' L = 126.50' R = 320.00' PC STA = 6+78.83'BP Y = 232403.500 X = 435765.106 PT STA = 8+05.32'BP Y = 232523.168 X = 435726.715 BK = N06°27'44.4"W AH = N29°06'41.6"W	PI STA = 10+86.43'P Y = 232143.377 X = 436015.412 DELTA = 30°04'24" D = 31°49'52" T = 48.35' L = 94.48' R = 180.00' PC STA = 10+38.08'P Y = 232130.473 X = 435968.811 PT STA = 11+32.56'P Y = 232131.191 X = 436062.205 BK = N74°31'24.1"E AH = S75°24'11.9"E

PI STA: 9+77.36'BP
Y = 232673.469
X = 435643.018
DELTA = 2°54'49"
BK = N29°06'41.64"W
AH = N26°11'53.13"W



* NOTE: SILT FENCE PLACED AS EXCLUSION FENCING FOR WOOD TURTLES. PLACE CONTIGUOUS WITH THE END OF TURBIDITY BARRIER WITH NO GAPS. PROVIDE EXCLUSION FENCING TURN-AROUND AT FENCE END PER CONSTRUCTION DETAIL. TO REMAIN FOR DURATION OF PROJECT.

** NOTE: PRIOR TO PLACING FILL, INSTALL POLYETHYLENE SHEETING AT RIVER BANKS, AS DIRECTED BY ENGINEER.



LEGEND

#####	EROSION MAT URBAN CLASS I, TYPE B
—+—+—+—	SILT FENCE
—+—+—+—	TURBIDITY BARRIER
⊗	INLET PROTECTION
△△△	TEMPORARY DITCH CHECK
~>	SURFACE WATER FLOW

PROJECT NO: 7070-08-73

HWY: STH 27

COUNTY: EAU CLAIRE

EROSION CONTROL - STAGE 1

SHEET

E

FILE NAME : F:\DRAWINGS\2012-134\0003\70700803\SHEETSPLAN\022001_EC.DWG
LAYOUT NAME - 022001_EC

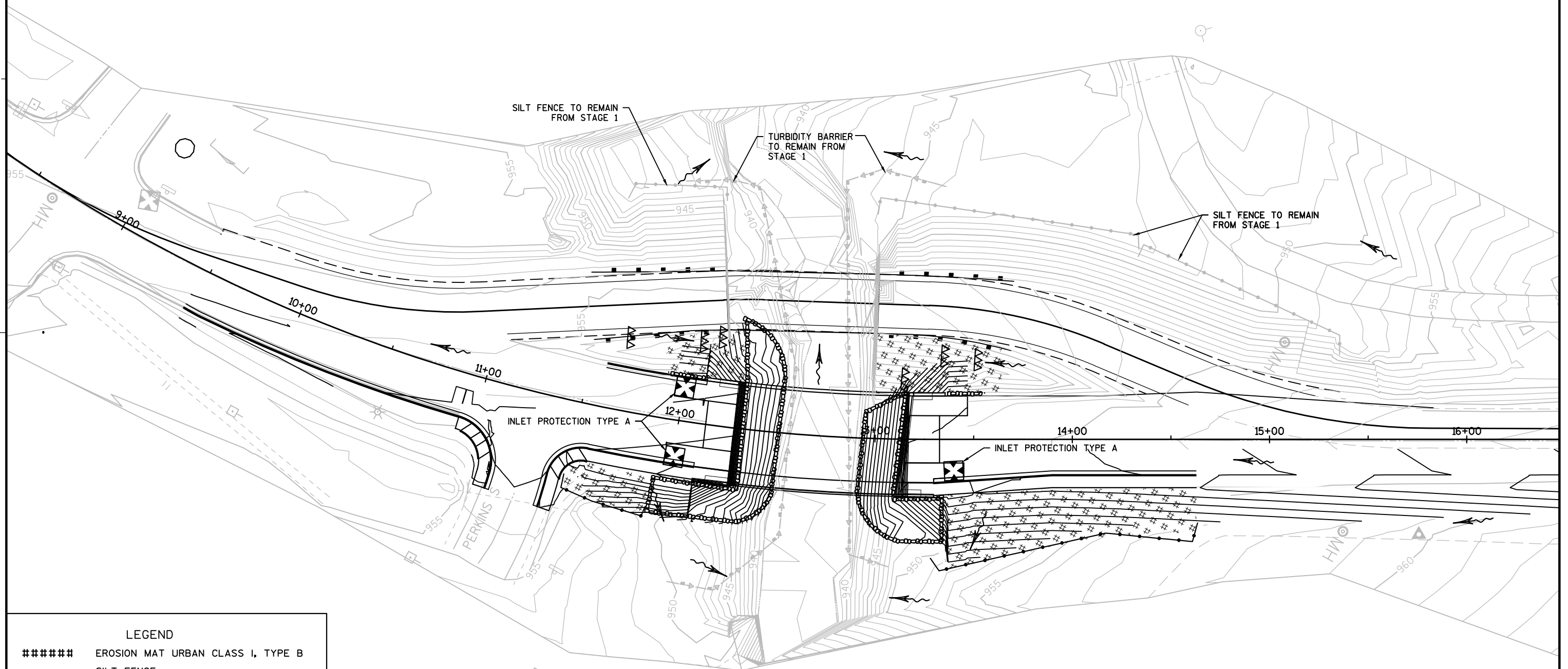
PLOT DATE : 2/9/2016 3:59 PM

PLOT BY : RYAN JARVIS

PLOT NAME :

PLOT SCALE : 1:50_XREF

WISDOT/CADDs SHEET 42



LEGEND

#####	EROSION MAT URBAN CLASS I, TYPE B
—●—●—●—	SILT FENCE
←←←←←	TURBIDITY BARRIER
⊠	INLET PROTECTION
△△△	TEMPORARY DITCH CHECK
⊞⊞⊞⊞⊞	RIP RAP HEAVY
~→	SURFACE WATER FLOW

PROJECT NO: 7070-08-73

HWY: STH 27

COUNTY: EAU CLAIRE

EROSION CONTROL - STAGE 2

SHEET

E

FILE NAME : F:\DRAWINGS\2012-134\0003\70700803\SHEETS\PLAN\022002_EC.DWG
LAYOUT NAME - 022002_EC

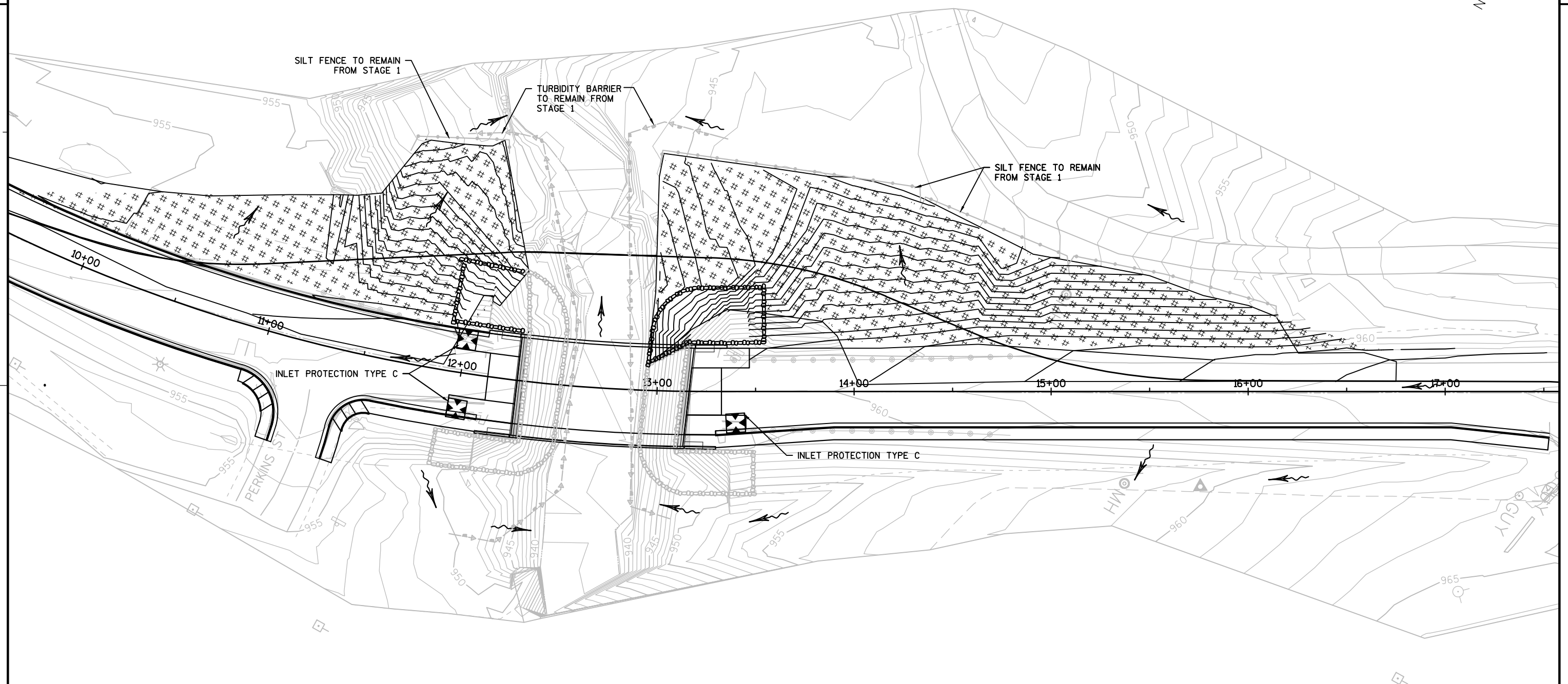
PLOT DATE : 2/9/2016 4:00 PM

PLOT BY : RYAN JARVIS

PLOT NAME :

PLOT SCALE : 1:50_XREF

WISDOT/CADDs SHEET 42



LEGEND

#####	EROSION MAT URBAN CLASS I, TYPE B
—●—●—	SILT FENCE
←- - - →	TURBIDITY BARRIER
⊗	INLET PROTECTION
—○—○—	RIP RAP HEAVY
~→	SURFACE WATER FLOW

PROJECT NO: 7070-08-73

HWY: STH 27

COUNTY: EAU CLAIRE

EROSION CONTROL - STAGES 3 AND 4

SHEET

E

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LAYOUT NAME - 022003_EC

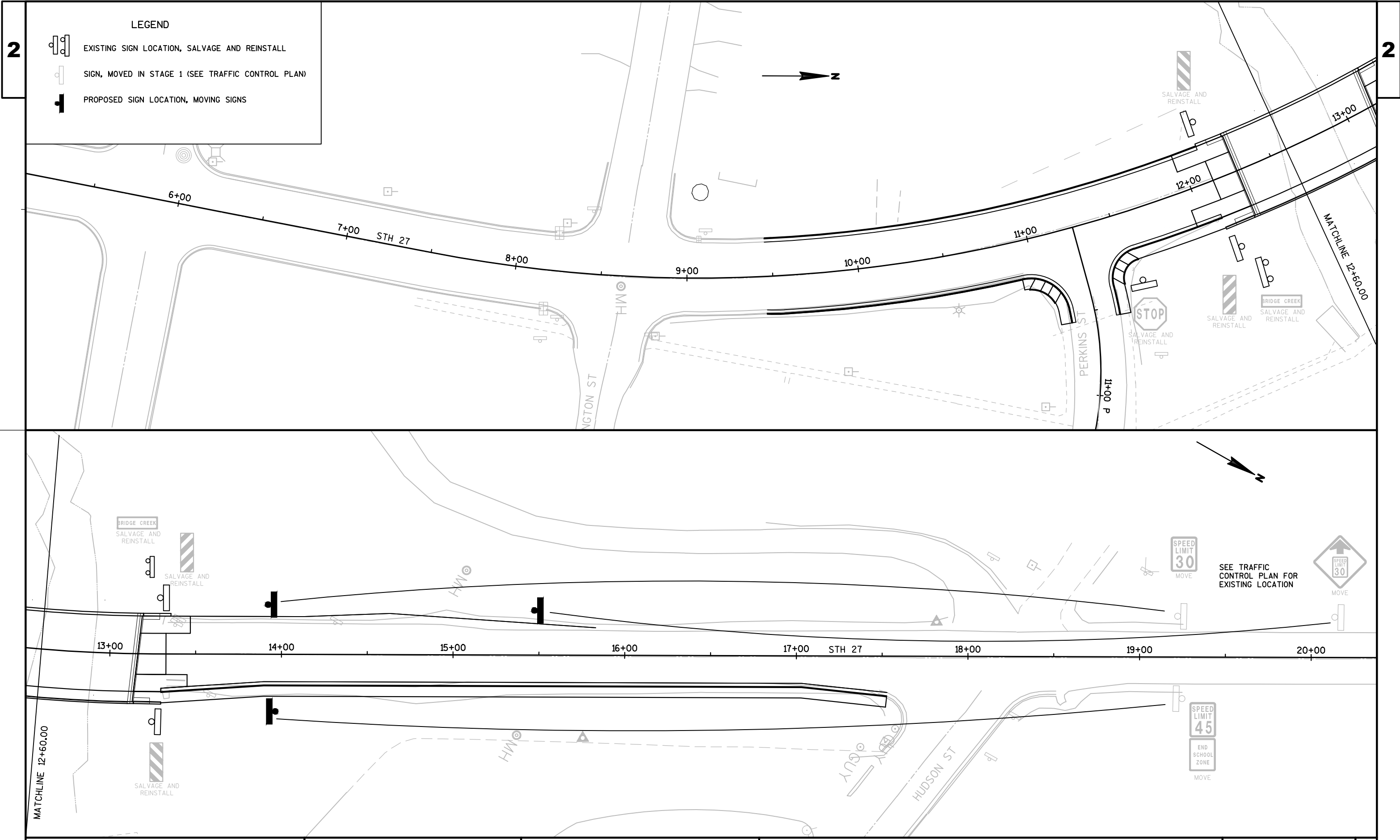
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PLOT BY : RYAN JARVIS

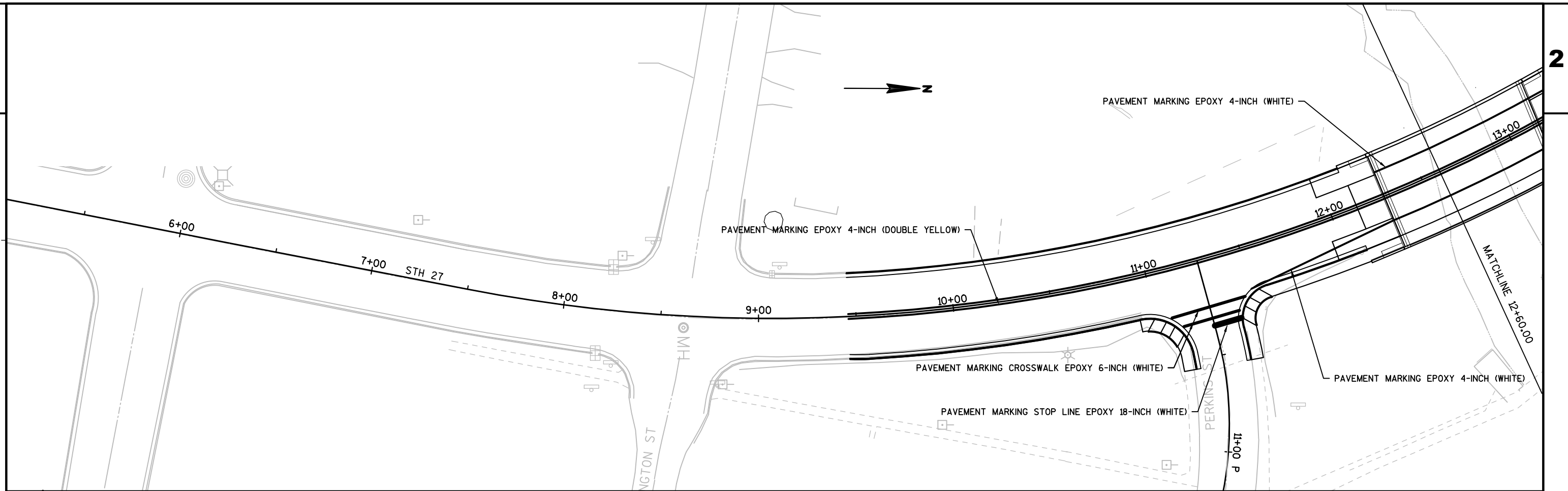
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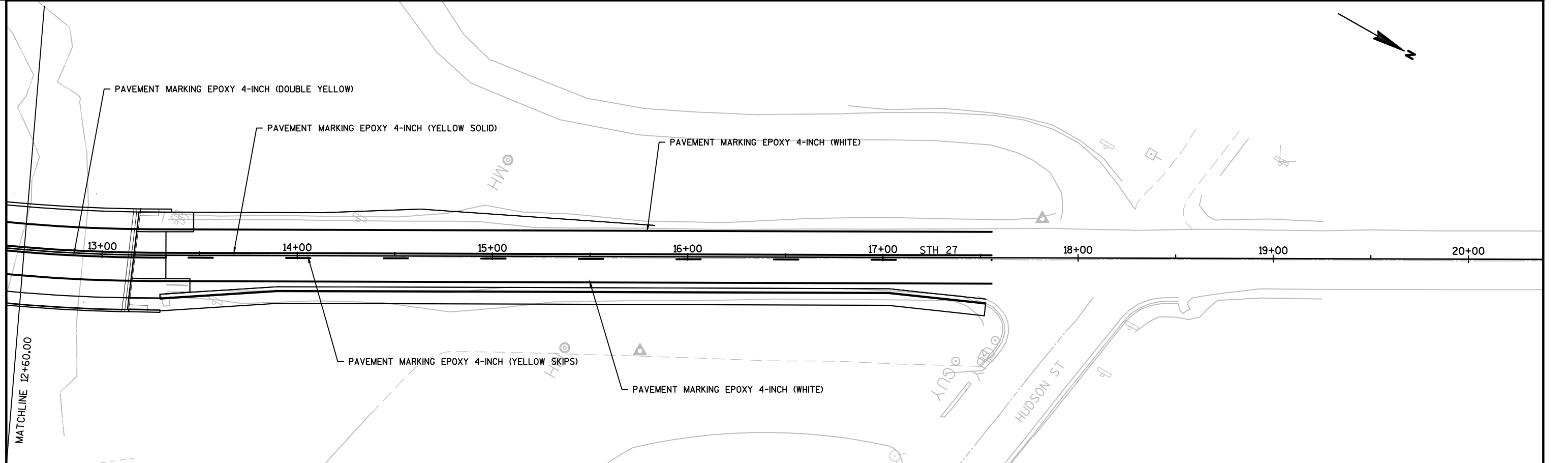
WISDOT/CADDs SHEET 42



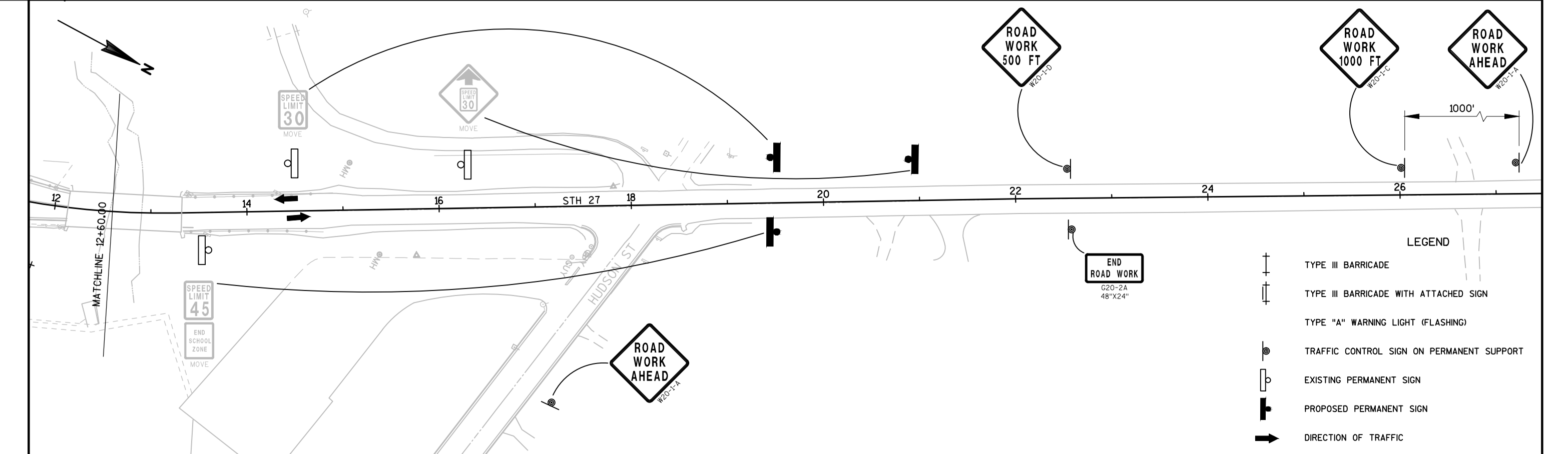
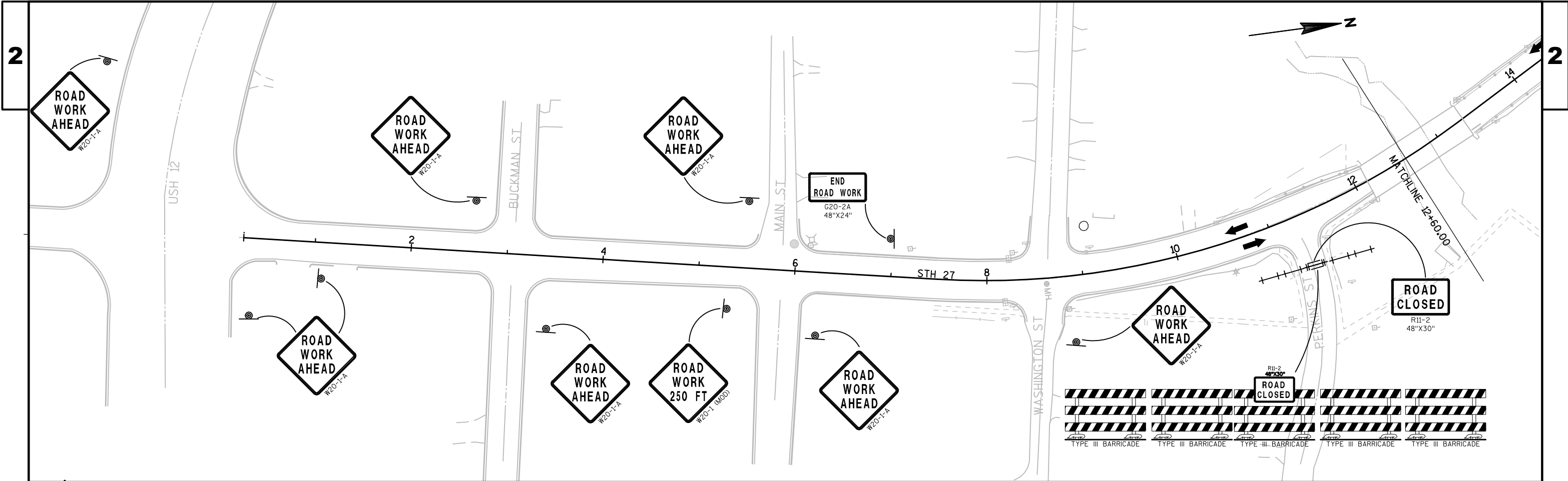
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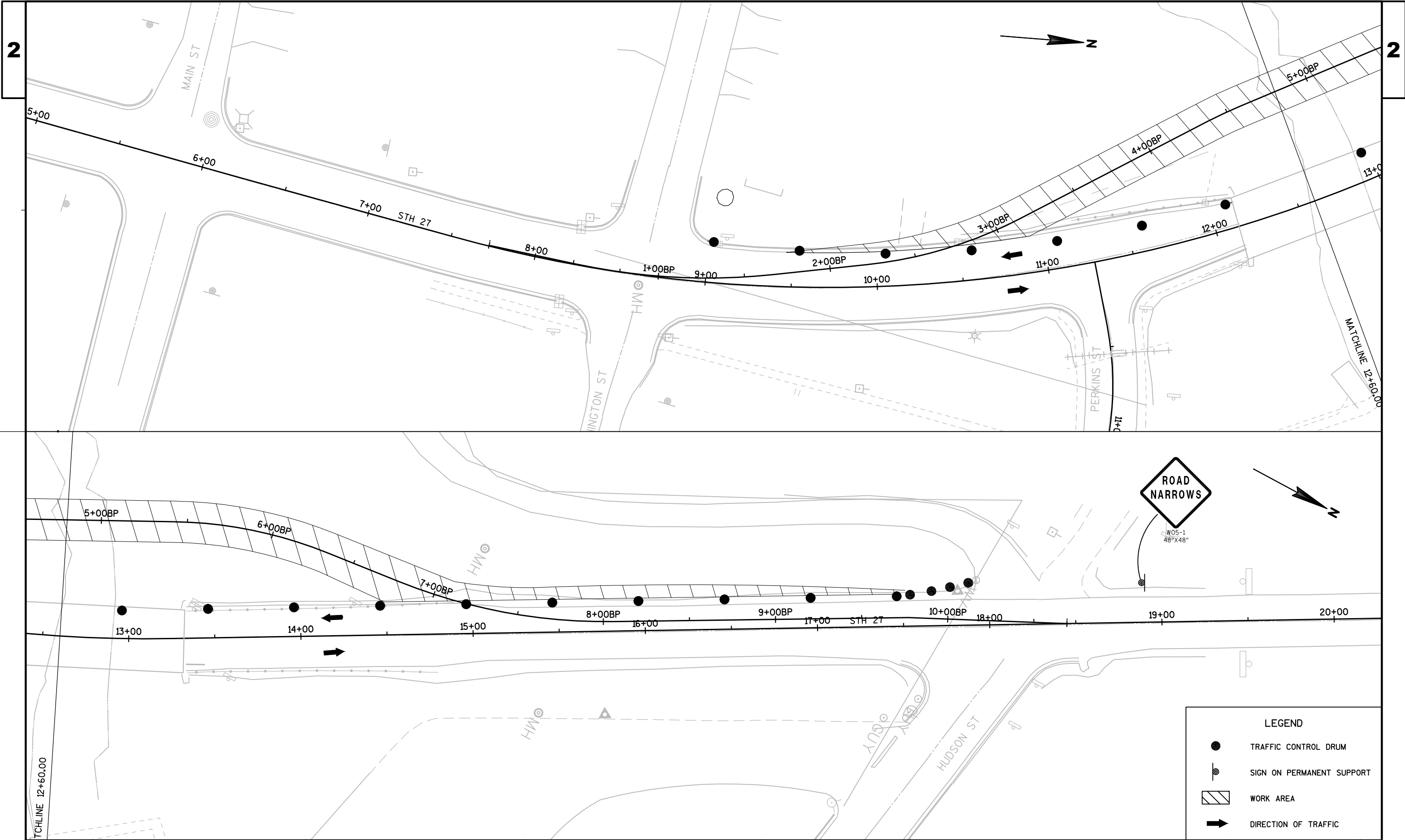


2



PROJECT NO: 7070-08-73	HWY: STH 27	COUNTY: EAU CLAIRE	PAVEMENT MARKING	SHEET	E
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PROJECT NO: 7070-08-73

HWY: STH 27

COUNTY: EAU CLAIRE

TRAFFIC CONTROL - STAGE 1

SHEET

E

FILE NAME : F:\DRAWINGS\2012-134\0003\70700803\SHEETSPLAN\025002_TC.DWG
LAYOUT NAME - 025002_TC

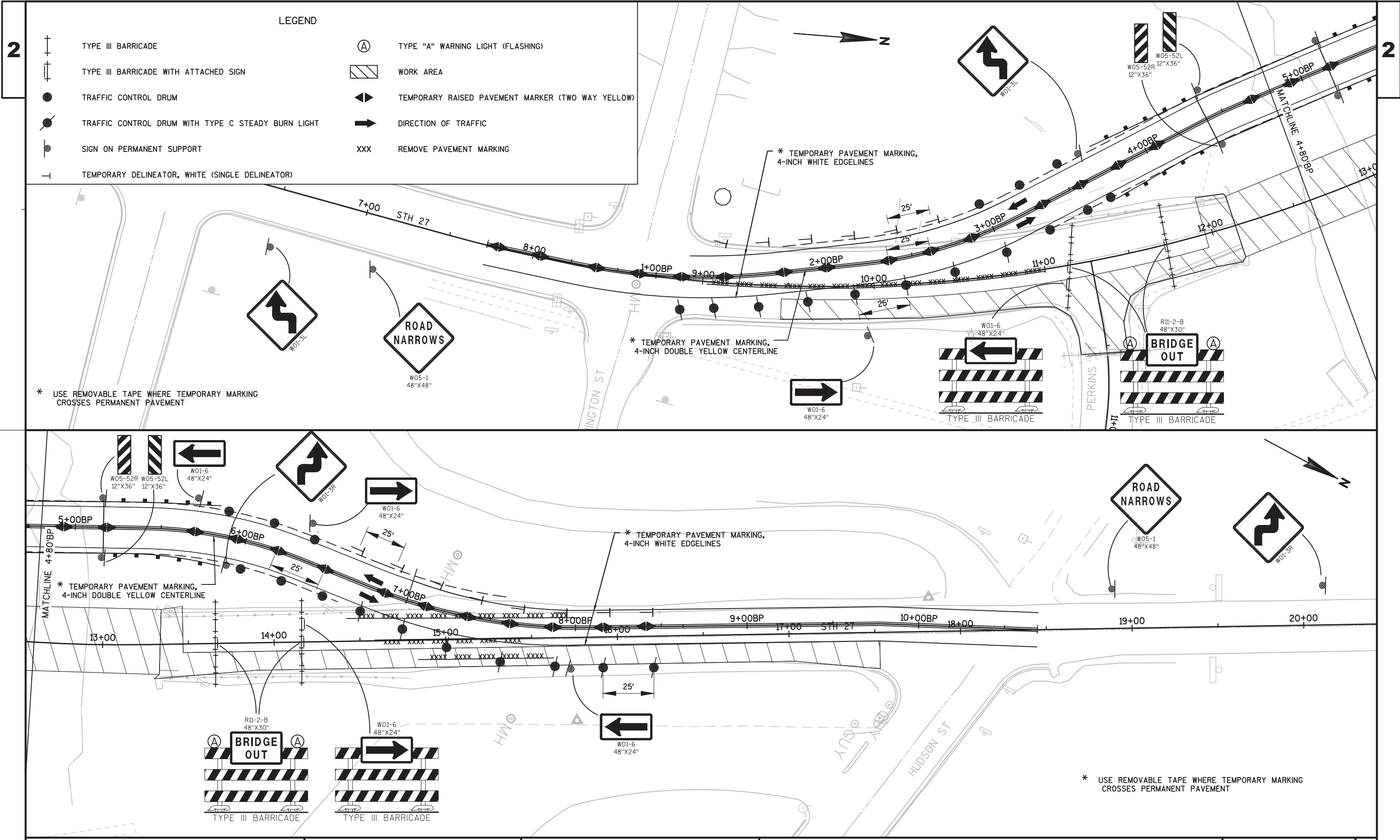
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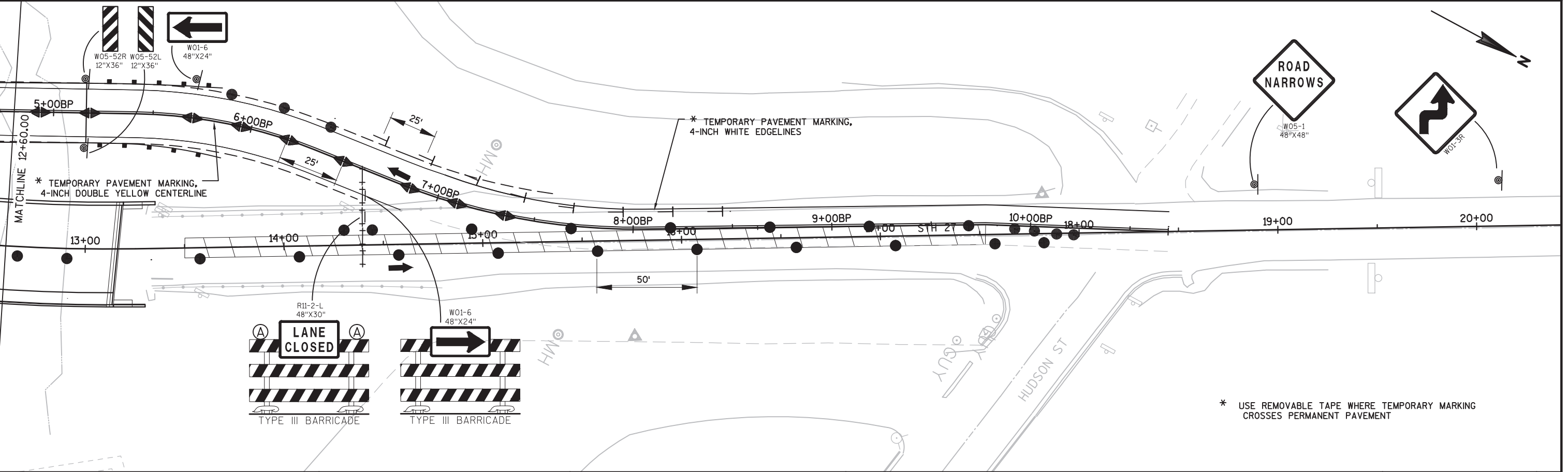
PLOT BY : RYAN JARVIS

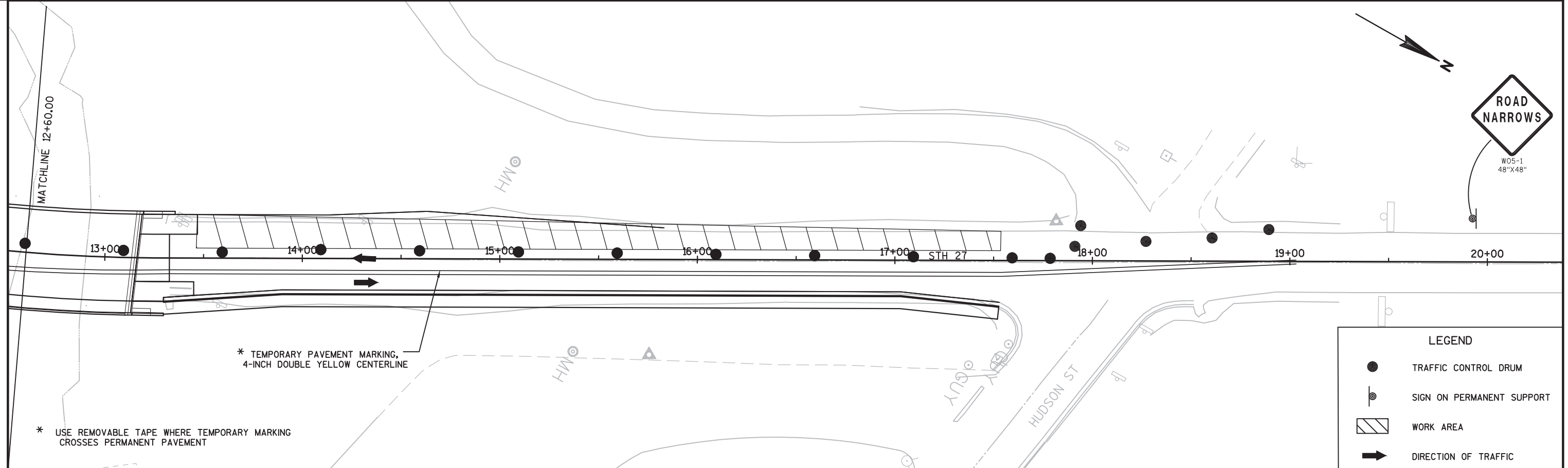
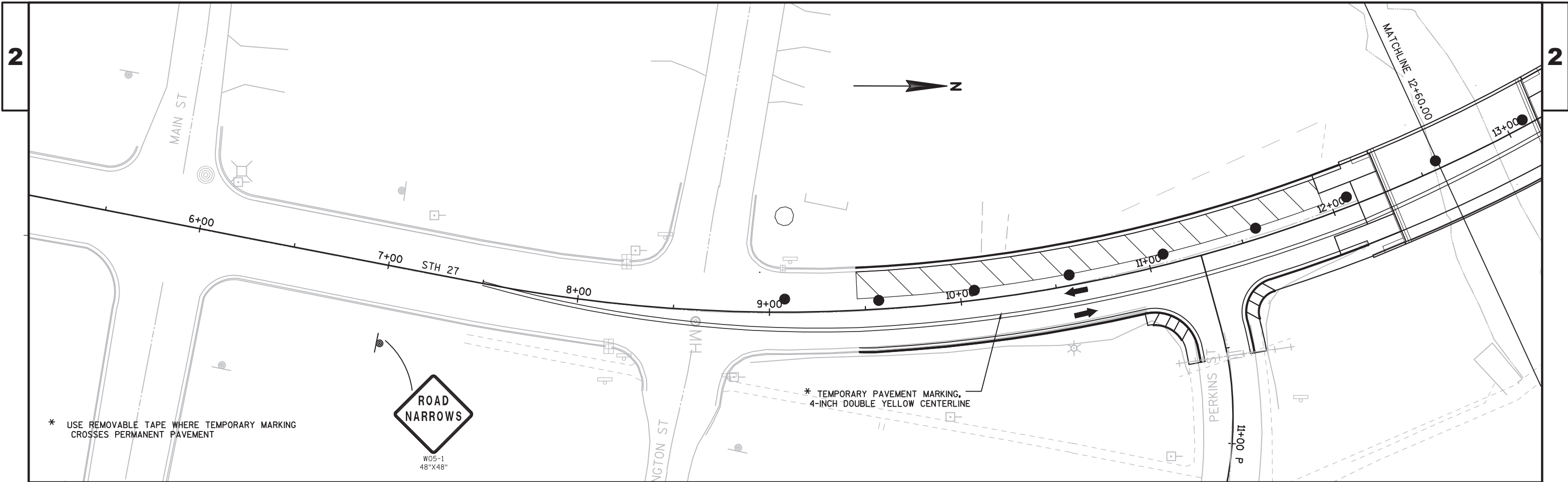
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PLOT SCALE : *****

WISDOT/CADDs SHEET 42







PROJECT NO: 7070-08-73

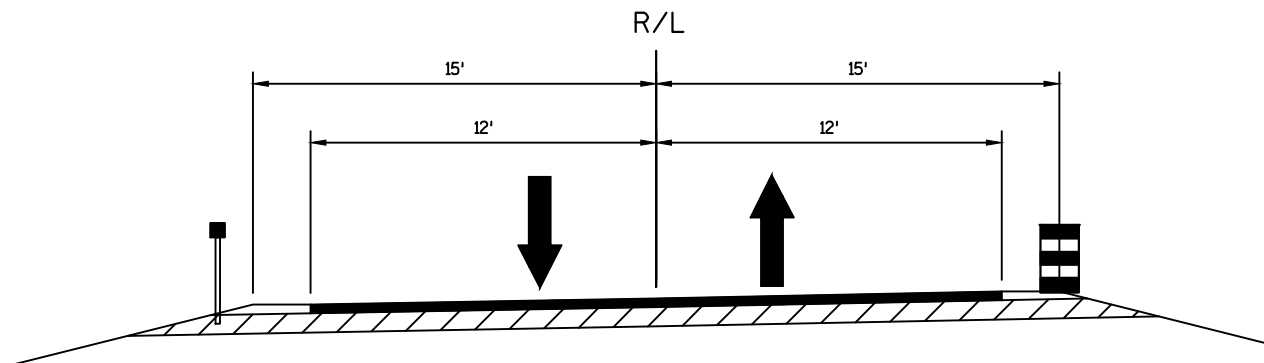
HWY: STH 27

COUNTY: EAU CLAIRE

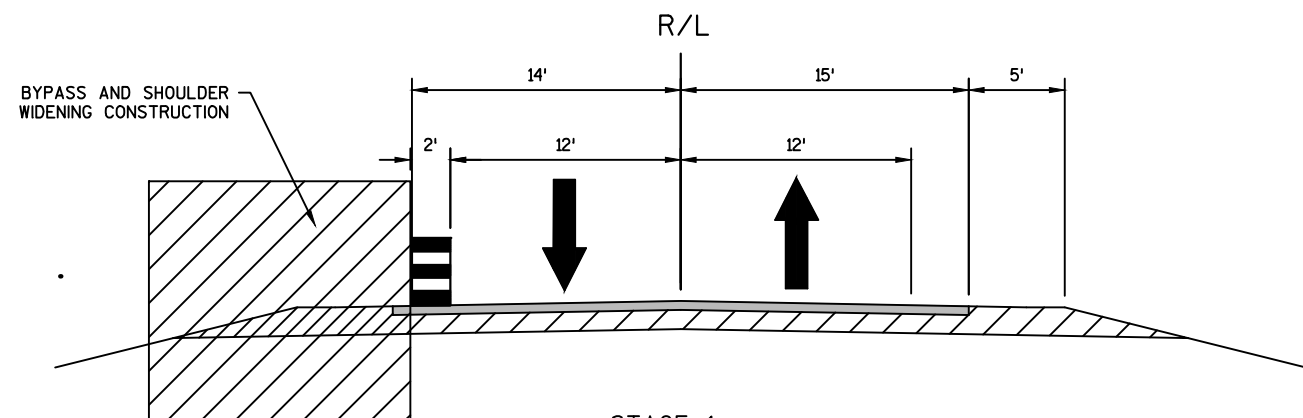
TRAFFIC CONTROL - STAGE 4

SHEET

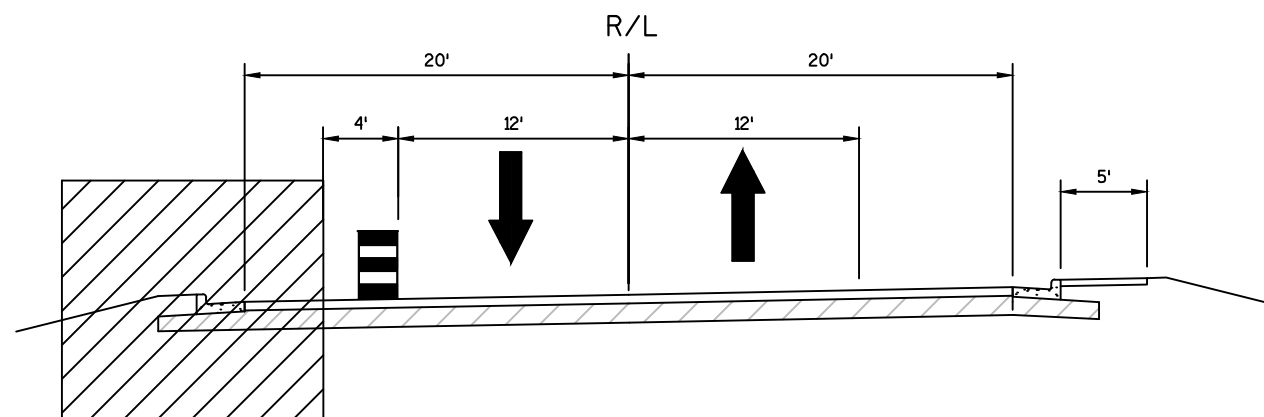
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STAGE 2
BYPASS

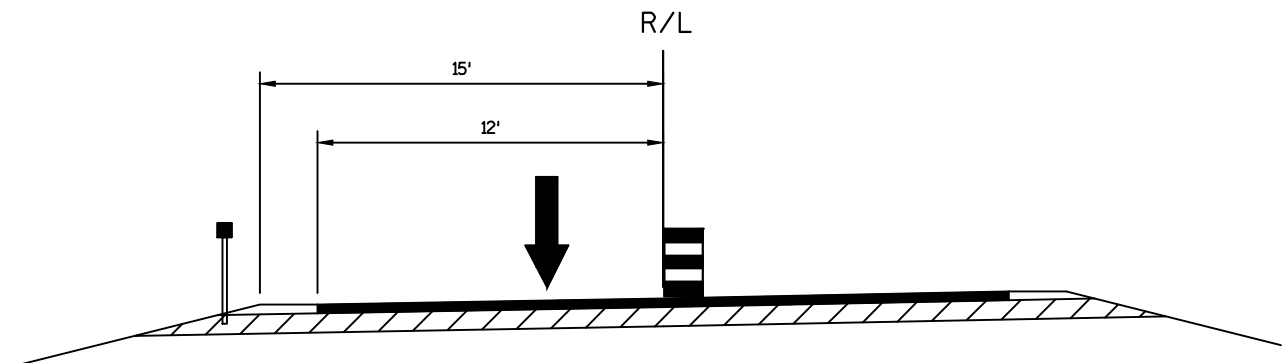


STAGE 1
STH 27 - NORTH OF STRUCTURE

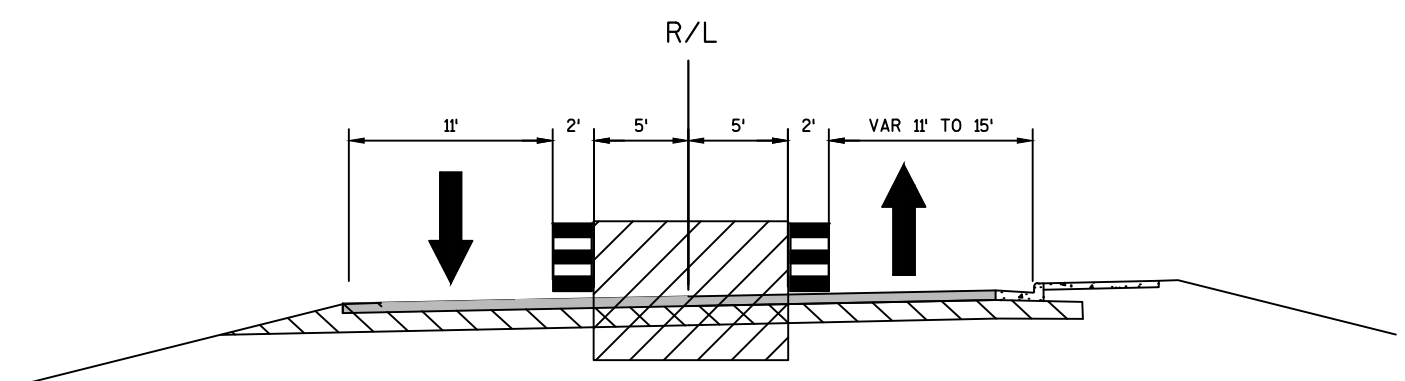


STAGE 1
STH 27 - SOUTH OF STRUCTURE

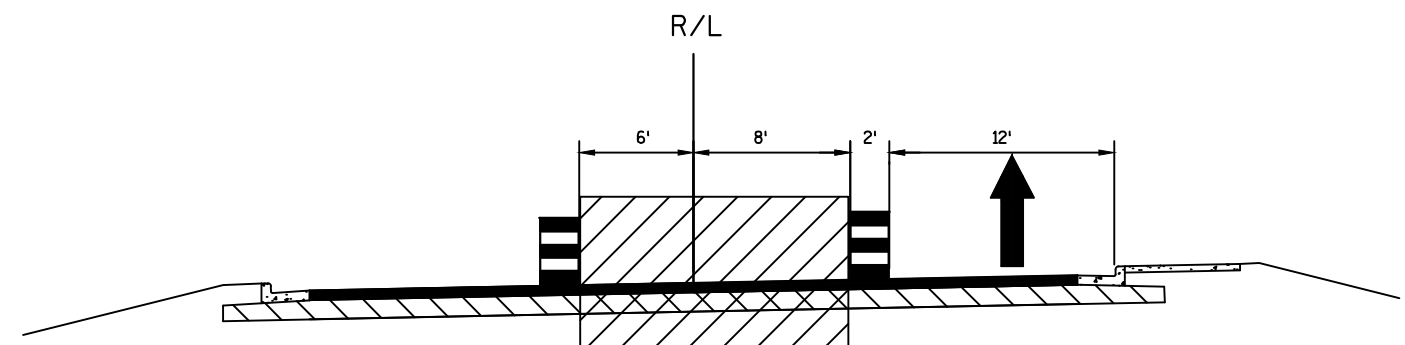
NOTE: UPPER LAYER OF ASPHALTIC SURFACE SPECIAL TO BE PLACED UNDER THE CONDITIONS OF SDD 15C12-04
TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)



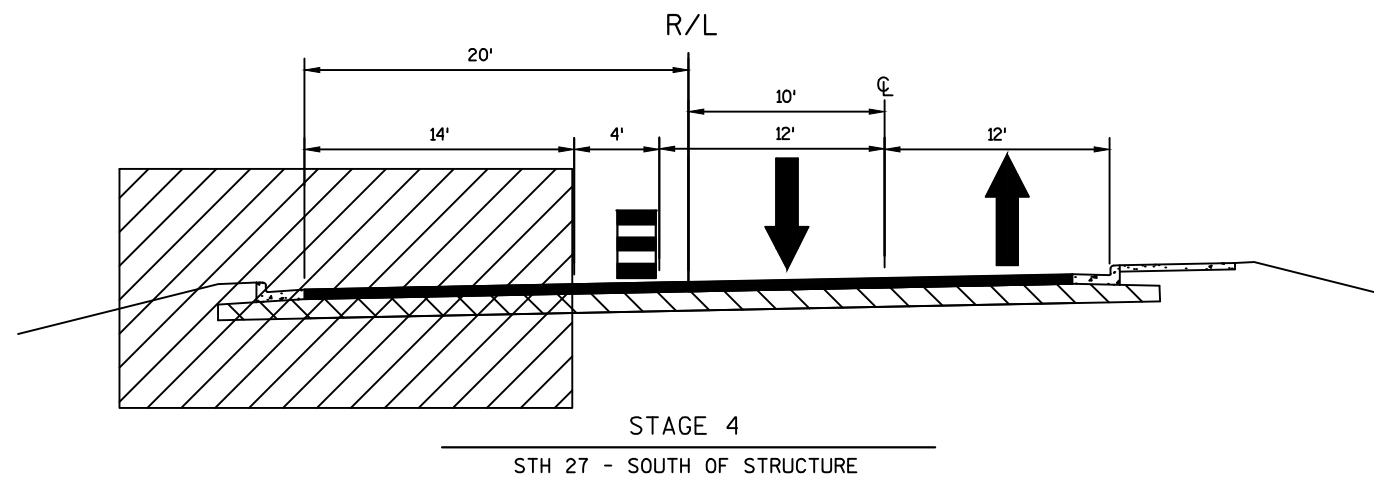
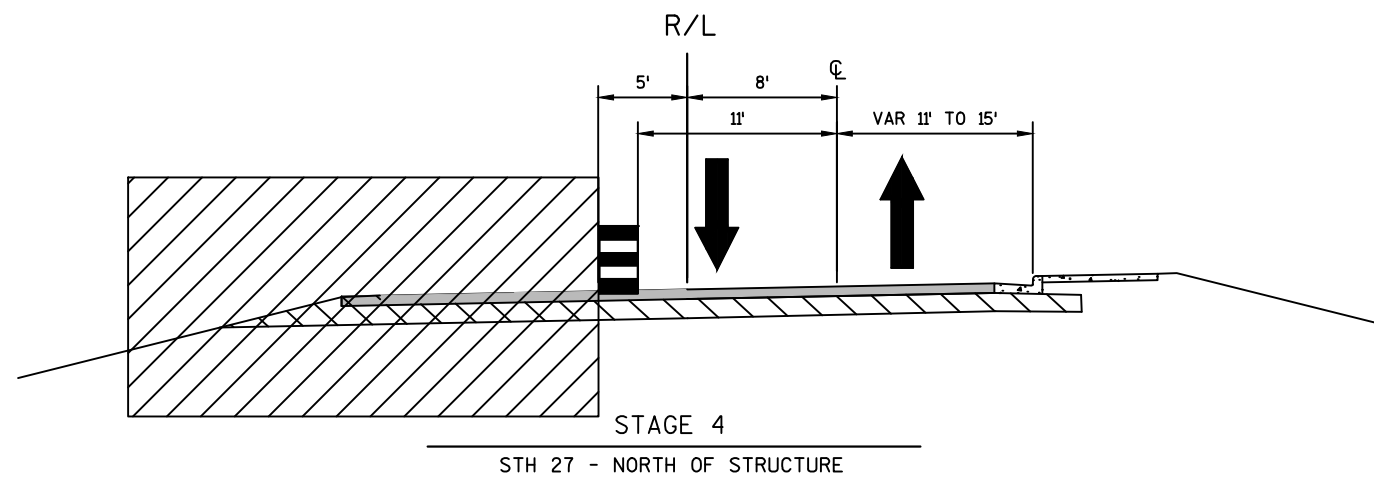
STAGE 3 - SOUTH BOUND
BYPASS



STAGE 3 - NORTH BOUND
STH 27 - NORTH OF STRUCTURE



STAGE 3 - NORTH BOUND
STH 27 - SOUTH OF STRUCTURE



NOTE: UPPER LAYER OF ASPHALTIC SURFACE SPECIAL TO BE PLACED UNDER THE CONDITIONS OF SDD 15C12-04
TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)

DATE 27APR16		E S T I M A T E O F Q U A N T I T I E S			
LINE					7070-08-73
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0105	Clearing	STA	7.000	7.000
0020	201.0205	Grubbing	STA	7.000	7.000
0030	203.0100	Removing Small Pipe Culverts	EACH	1.000	1.000
0040	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 12+75	LS	1.000	1.000
0050	204.0150	Removing Curb & Gutter	LF	540.000	540.000
0060	204.0155	Removing Concrete Sidewalk	SY	75.000	75.000
0070	204.0220	Removing Inlets	EACH	1.000	1.000
0080	205.0100	Excavation Common	CY	6,050.000	6,050.000
0090	206.1000	Excavation for Structures Bridges (structure) 01. B-18-0226	LS	1.000	1.000
0100	208.0100	Borrow	CY	6,590.000	6,590.000
0110	210.0100	Backfill Structure	CY	510.000	510.000
0120	213.0100	Finishing Roadway (project) 01. 7070-08-73	EACH	1.000	1.000
0130	305.0110	Base Aggregate Dense 3/4-Inch	TON	85.000	85.000
0140	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	2,950.000	2,950.000
0150	415.0410	Concrete Pavement Approach Slab	SY	86.000	86.000
0160	416.1010	Concrete Surface Drains	CY	28.000	28.000
0170	455.0605	Tack Coat	GAL	290.000	290.000
0180	465.0125	Asphaltic Surface Temporary	TON	255.000	255.000
0190	502.0100	Concrete Masonry Bridges	CY	390.000	390.000
0200	502.3200	Protective Surface Treatment	SY	515.000	515.000
0210	502.3210	Pigmented Surface Sealer	SY	105.000	105.000
0220	503.0146	Prestressed Girder Type I 45W-Inch	LF	430.000	430.000
0230	505.0400	Bar Steel Reinforcement HS Structures	LB	8,270.000	8,270.000
0240	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	43,440.000	43,440.000
0250	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	10.000	10.000
0260	506.4000	Steel Diaphragms (structure) 01. B-18-0226	EACH	8.000	8.000
0270	516.0500	Rubberized Membrane Waterproofing	SY	40.000	40.000
0280	517.1015.S	Concrete Staining Multi-Color (structure) 01. B-18-0226	SF	1,385.000	1,385.000
0290	517.1050.S	Architectural Surface Treatment (structure) 01. B-18-0226	SF	1,385.000	1,385.000
0300	520.2024	Culvert Pipe Temporary 24-Inch	LF	28.000	28.000
0310	520.8000	Concrete Collars for Pipe	EACH	1.000	1.000
0320	521.1012	Apron Endwalls for Culvert Pipe Steel 12-Inch	EACH	3.000	3.000
0330	526.0100	Temporary Structure (station) 01. 12+75	LS	1.000	1.000
0340	550.0020	Pre-Boring Rock or Consolidated Materials	LF	165.000	165.000
0350	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	495.000	495.000
0360	601.0411	Concrete Curb & Gutter 30-Inch Type D	LF	940.000	940.000
0370	602.0405	Concrete Sidewalk 4-Inch	SF	400.000	400.000
0380	602.0505	Curb Ramp Detectable Warning Field Yellow	SF	16.000	16.000
0390	606.0300	Riprap Heavy	CY	740.000	740.000
0400	611.0654	Inlet Covers Type V	EACH	3.000	3.000
0410	611.3220	Inlets 2x2-FT	EACH	3.000	3.000
0420	611.8120.S	Cover Plates Temporary	EACH	1.000	1.000
0430	611.9710	Salvaged Inlet Covers	EACH	1.000	1.000
0440	612.0212	Pipe Underdrain Unperforated 12-Inch	LF	110.000	110.000
0450	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	220.000	220.000

DATE 27APR16		E S T I M A T E O F Q U A N T I T I E S			
LINE					7070-08-73
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0460	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	2.000	2.000
0470	614.0920	Salvaged Rail	LF	397.000	397.000
0480	614.1100	MGS Guardrail Temporary Thrie Beam Transition	LF	158.000	158.000
0490	614.1200	MGS Guardrail Temporary Terminal EAT	EACH	4.000	4.000
0500	614.2300	MGS Guardrail 3	LF	38.000	38.000
0510	614.2500	MGS Thrie Beam Transition	LF	79.000	79.000
0520	614.2610	MGS Guardrail Terminal EAT	EACH	2.000	2.000
0530	619.1000	Mobilization	EACH	1.000	1.000
0540	625.0500	Salvaged Topsoil	SY	5,600.000	5,600.000
0550	627.0200	Mulching	SY	1,100.000	1,100.000
0560	628.1504	Silt Fence	LF	1,570.000	1,570.000
0570	628.1520	Silt Fence Maintenance	LF	1,570.000	1,570.000
0580	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0590	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0600	628.2008	Erosion Mat Urban Class I Type B	SY	7,400.000	7,400.000
0610	628.5505	Polyethylene Sheeting	SY	600.000	600.000
0620	628.6005	Turbidity Barriers	SY	1,000.000	1,000.000
0630	628.7005	Inlet Protection Type A	EACH	3.000	3.000
0640	628.7015	Inlet Protection Type C	EACH	5.000	5.000
0650	628.7504	Temporary Ditch Checks	LF	330.000	330.000
0660	629.0210	Fertilizer Type B	CWT	4.000	4.000
0670	630.0120	Seeding Mixture No. 20	LB	115.000	115.000
0680	630.0200	Seeding Temporary	LB	85.000	85.000
0690	633.1100	Delineators Temporary	EACH	14.000	14.000
0700	638.2102	Moving Signs Type II	EACH	6.000	6.000
0710	638.4000	Moving Small Sign Supports	EACH	8.000	8.000
0720	642.5001	Field Office Type B	EACH	1.000	1.000
0730	643.0100	Traffic Control (project) 01. 7070-08-73	EACH	1.000	1.000
0740	643.0300	Traffic Control Drums	DAY	2,390.000	2,390.000
0750	643.0420	Traffic Control Barricades Type III	DAY	1,735.000	1,735.000
0760	643.0705	Traffic Control Warning Lights Type A	DAY	3,176.000	3,176.000
0770	643.0715	Traffic Control Warning Lights Type C	DAY	1,800.000	1,800.000
0780	643.0900	Traffic Control Signs	DAY	2,898.000	2,898.000
0790	645.0120	Geotextile Fabric Type HR	SY	1,150.000	1,150.000
0800	646.0106	Pavement Marking Epoxy 4-Inch	LF	2,440.000	2,440.000
0810	646.0600	Removing Pavement Markings	LF	790.000	790.000
0820	647.0566	Pavement Marking Stop Line Epoxy 18-Inch	LF	15.000	15.000
0830	647.0766	Pavement Marking Crosswalk Epoxy 6-Inch	LF	75.000	75.000
0840	649.0400	Temporary Pavement Marking Removable Tape 4-Inch	LF	1,820.000	1,820.000
0850	649.0402	Temporary Pavement Marking Paint 4-Inch	LF	4,600.000	4,600.000
0860	649.2100	Temporary Raised Pavement Markers	EACH	54.000	54.000
0870	650.4500	Construction Staking Subgrade	LF	1,211.000	1,211.000
0880	650.5000	Construction Staking Base	LF	1,211.000	1,211.000
0890	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	787.000	787.000
0900	650.6500	Construction Staking Structure Layout (structure) 01. B-18-0226	LS	1.000	1.000
0910	650.9910	Construction Staking Supplemental Control (project) 01. 7070-08-73	LS	1.000	1.000
0920	650.9920	Construction Staking Slope Stakes	LF	1,211.000	1,211.000
0930	690.0150	Sawing Asphalt	LF	1,865.000	1,865.000
0940	690.0250	Sawing Concrete	LF	17.000	17.000

DATE 27APR16		E S T I M A T E O F Q U A N T I T I E S				
LINE						7070-08-73
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY	
0950	715.0502	Incentive Strength Concrete Structures	DOL	2,340.000	2,340.000	
0960	SPV.0060	Special 01. Salvage and Reinstall Sign	EACH	7.000	7.000	
0970	SPV.0090	Special 01. Fence Chain Link Polymer Coated 4-Ft	LF	127.000	127.000	
0980	SPV.0195	Special 01. Asphaltic Surface Special	TON	650.000	650.000	

CLEARING AND GRUBBING				
		201.0105 CLEARING	201.0205 GRUBBING	
STATION TO STATION	LOCATION	STA	STA	
10+00 TO 16+10	LT	7	7	
ITEM TOTAL		7	7	

REMOVING SMALL PIPE CULVERTS		203.0100
STATION TO STATION	LOCATION	EACH
12+00	LT	1
ITEM TOTAL		1

REMOVING CURB & GUTTER				204.0150
STATION	TO	STATION	LOCATION	LF
9+46	TO	12+14	LT	268
10+20	TO	10+42	PERKINS - SE RAD	36
10+20	TO	10+38	PERKINS - NE RAD	26
9+46	TO	12+14	RT	210
ITEM TOTAL				540

REMOVING CONCRETE SIDEWALK				204.0155
STATION	TO	STATION	LOCATION	SY
10+23 P	TO	10+55 P	PERKINS - S.E. RAD.	18
10+20 P	TO	10+55 P	PERKINS - N.E. RAD.	22
11+57	TO	12+14	RT	35
ITEM TOTAL				75

REMOVING INLETS			204.0220
STATION TO STATION	LOCATION	EACH	
12+00	LT	1	
ITEM TOTAL		1	

DIVISION	FROM/TO STATION	LOCATION	EXCAVATION COMMON	SALVAGED/ UNUSABLE PAVEMENT MATERIAL (4)	AVAILABLE MATERIAL (5)	UNEXPANDED FILL	EXPANDED FILL (13)	MASS ORDINATE +/- (14)	WASTE	BORROW (ITEM #208.0100)
			(ITEM 205.0100) CUT (2)				FACTOR 1.25			
Stage 1										
1	1+76 - 4+00	BYPASS	339	0	339	1196	1495	-1156		1156
2	5+50 - 7+49	BYPASS	12	0	12	3826	4783	-4771		4771
Stage 2										
3	9+46 - 12+29	MAINLINE	397	85	312	474	593	-281		202
4	13+16 - 17+53	MAINLINE	371	96	275	589	736	-461		461
Stage 3										
5	9+46 - 12+29	MAINLINE	186	69	117	0	0	117	117	
6	13+16 - 17+53	MAINLINE	193	77	116	0	0	116	116	
Stage 4										
7	9+46 - 12+29	MAINLINE	1721	100	1621	247	309	1312	1312	
8	13+16 - 17+53	MAINLINE	2686	84	2602	231	289	2313	2313	
Perkins										
9	10+50 - 10+55	PERKINS	136	17	119	32	40	79	79	
GRAND TOTAL			6041	528	5513	6595	8244	-2732	3937	6590
TOTAL EXCAVATION COMMON			6050							

FINISHING ROADWAY (7070-08-73)				213.0100
STATION TO STATION		LOCATION	EACH	
9+46 TO 17+53		MAINLINE	1	
ITEM TOTAL			1	

BASE AGGREGATE DENSE 3/4-INCH				305.0110
STATION	TO	STATION	LOCATION	TON
1+76 BP	TO	4+40 BP	BYPASS - SOUTH	25
5+16 BP	TO	7+49 BP	BYPASS - NORTH	25
13+33	TO	16+11	SHOULDERS - STH 27	35
ITEM TOTAL				85

BASE AGGREGATE DENSE 1 1/4-INCH				305.0120
STATION	TO	STATION	LOCATION	TON
1+76 BP	TO	4+40 BP	BYPASS - SOUTH	285
5+16 BP	TO	7+49 BP	BYPASS - NORTH	265
9+46	TO	12+29	STH 27 - SOUTH	1010
13+16	TO	17+53	STH 27 - NORTH	1220
10+20 P	TO	10+55 P	PERKINS	170
ITEM TOTAL				2950

TACK COAT				455.0605
STATION	TO	STATION	LOCATION	GAL
9+46	TO	12+29	STH 27 - SOUTH	115
13+16	TO	17+53	STH 27 - NORTH	165
10+20 P	TO	10+55 P	PERKINS	10
ITEM TOTAL				290

CONCRETE PAVEMENT APPROACH SLAB				415.0410
STATION	TO	STATION	LOCATION	SY
12+13	TO	12+29	SOUTH APPROACH	42
13+16	TO	13+32	NORTH APROACH	44
ITEM TOTAL				86

CONCRETE SURFACE DRAINS				416.1010
STATION	TO STATION	LOCATION	CY	
	11+92	APPROACH SLAB RT	7.5	
	11+99	APPROACH SLAB LT	7.0	
	13+45	APPROACH SLAB LT	6.5	
	13+47	APPROACH SLAB RT	7.0	
ITEM TOTAL			28.0	

ASPHALTIC SURFACE SPECIAL				SPV.0195.01
STATION	TO	STATION	LOCATION	TON
9+46	TO	12+29	STH 27 - SOUTH	265
13+16	TO	17+53	STH 27 - NORTH	345
10+20 P	TO	10+55 P	PERKINS	40
ITEM TOTAL				650

ASPHALTIC SURFACE TEMPORARY				465.0125
STATION	TO	STATION	LOCATION	TON
1+76 BP	TO	4+40 BP	BYPASS - SOUTH	125
5+16 BP	TO	7+49 BP	BYPASS - NORTH	130
ITEM TOTAL				255

CONCRETE COLLAR FOR PIPE			520.8000
STATION	TO STATION	LOCATION	EACH
4+30 BP		RT	1
ITEM TOTAL			1

APRON ENDWALLS FOR CULVERT PIPE STEEL 12-INCH			521.1012
STATION	TO STATION	LOCATION	EACH
	11+97.3	RT	1
	12+03.5	LT	1
	13+41.5	RT	1
ITEM TOTAL			3

CULVERT PIPE TEMPORARY 24-INCH		520.2024
STATION TO STATION	LOCATION	LF
4+30 BP	RT	28.0
ITEM TOTAL		28.0

CONCRETE CURB AND GUTTER, 30-INCH, TYPE D				601.0411
STATION	TO	STATION	LOCATION	LF
10+20 P	TO	10+55 P	LT, RT	94.0
9+46	TO	10+92	RT	150.0
9+46	TO	11+96	LT	250.0
11+58	TO	11+96	RT	38.0
13+45	TO	17+53	RT	408.0
ITEM TOTAL				940.0

CONCRETE SIDEWALK, 4-INCH				602.0405
STATION	TO	STATION	LOCATION	SY
10+27 P	TO	10+55 P	RT	28
10+25 P	TO	10+55 P	LT	27
11+58	TO	12+28	RT	50
13+14	TO	17+53	RT	295
ITEM TOTAL				400

CURB RAMP DETECTABLE WARNING FIELD YELLOW			602.0505
STATION TO STATION	LOCATION	SF	
10+25 P	LT & RT	16	
ITEM TOTAL		16	

*ALL ITEMS ARE CATEGORY 010 UNLESS OTHERWISE NOTED

- 1) Excavation Common is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- 2) Salvaged/Unusable Pavement Material is Included in Cut.
- 3) EBS Excavation to be backfilled with Select Borrow material. Note: this is designers choice, can be backfilled with Borrow, or Cut as well.
- 4) Salvaged/Unusable Pavement Material
- 5) Available Material = Cut - Salvaged/Unusable Pavement Material
- 6) Marsh Excavation - to be backfilled with Select Borrow Material. Note: this is designers choice, can be backfilled with Borrow, or Cut as well. Item number 205.0500
- 7) Rock Excavation Item number 205.0200
- 8) Reduced Marsh in Fill - Excavated Marsh material is usable in Fills outside the 1:1 slope. Marsh in Fill Reduction factor = 0.6
- 9) Reduced EBS in Fill - Excavated EBS material is usable in Fills outside the 1:1 slope. EBS in Fill Reduction factor = 0.8
- 10) Expanded Marsh Backfill - This is to be filled with Select Borrow material. Marsh Backfill Factor = 1.5. Item number 208.11
- 11) Expanded EBS Backfill - This is to be filled with Select Borrow material. EBS Backfill Factor = 1.3. Item number 208.11
- 12) Expanded Rock - Factor = 1.1
- 13) Expanded Fill. Factor = 1.25
- Depending on selections: Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced Marsh - Reduced EBS) * Fill Factor
- Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced EBS) * Fill Factor
- Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced Marsh) * Fill Factor
- Expanded Fill = (Unexpanded Fill - Rock* Rock Factor) * Fill Factor

- 14) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus Indicates a shortage of material within the Division.

*ALL ITEMS ARE CATEGORY 010 UNLESS OTHERWISE NOTED

INLETS COVERS TYPE V				611.0654
STATION	TO	STATION	LOCATION	EACH
12+00			RT	1
12+01			LT	1
13+37			RT	1
ITEM TOTAL				3

INLETS 2x2-FT				611.3220
STATION	TO	STATION	LOCATION	EACH
12+00			RT	1
12+01			LT	1
13+37			RT	1
ITEM TOTAL				3

COVER PLATES TEMPORARY				611.8120.S
STATION	TO	STATION	LOCATION	EACH
10+48			LT	1
ITEM TOTAL				1

SALVAGED INLET COVERS				611.9710
STATION	TO	STATION	LOCATION	EACH
10+48			LT	1
ITEM TOTAL				1

PIPE UNDERDRAIN UNPERFORATED 12-INCH				612.0212
STATION	TO	STATION	LOCATION	LF
12+00.0			RT	38.0
12+01.0			LT	34.0
13+37.0			RT	38.0
ITEM TOTAL				110.0

SALVAGED RAIL				614.0920
STATION	TO	STATION	LOCATION	LF
11+18	TO	12+13	LT	95
13+34	TO	14+90	LT	156
13+34	TO	14+79	RT	146
ITEM TOTAL				397

GUARDRAIL SUMMARY								
STATION	TO	STATION	LOCATION	614.1100 MGS THRIE BEAM TEMPORARY TRANSITION LF	614.1200 MGS GUARDRAIL TEMPORARY TERMINAL EAT EACH	614.2300 MGS 3 GUARDRAIL LF	614.2500 MGS THRIE BEAM TRANSITION LF	614.2610 MGS GUARDRAIL TERMINAL EAT EACH
11+21.6	TO	12+14.1	LT	-	-	-	39.4	1
13+33.0	TO	14+63.1	LT	-	-	37.5	39.4	1
3+69 BP	TO	4+40 BP	LT	39.4	1	-	-	-
3+69 BP	TO	4+40 BP	RT	39.4	1	-	-	-
5+16 BP	TO	5+87 BP	LT	39.4	1	-	-	-
5+16 BP	TO	5+87 BP	RT	39.4	1	-	-	-
ITEM TOTAL				158	4	38	79	2

SALVAGED TOPSOIL, MULCHING, FERTILIZING, & SEEDING								
STATION	TO	STATION	LOCATION	625.0500 SALVAGED TOPSOIL SY	627.0200 MULCHING SY	629.0210 FERTILIZER TYPE B CWT	630.0120 SEEDING MIXTURE NO. 20 LB	630.0200 SEEDING TEMPORARY LB
9+46	TO	12+29	LT & RT	1700	270	1.4	30	-
13+16	TO	17+53	LT & RT	3200	650	2.0	65	-
9+46	TO	12+29	LT & RT	-	-	-	-	25
13+16	TO	17+53	LT & RT	-	-	-	-	45
UNDISTRIBUTED				700	180	0.6	20	15
ITEM TOTAL				5600	1100	4	115	85

SILT FENCE & SILT FENCE MAINTENANCE					
STATION	TO	STATION	LOCATION	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF
STAGE 1					
1+75 BP	TO	4+40 BP	BYPASS, LT	70	70.0
5+15 BP	TO	7+50 BP	BYPASS, LT	350	350.0
12+22			AMPHIB TURN-AROUND	350	350.0
13+28			AMPHIB TURN-AROUND	350	350.0
UNDISTRIBUTED				100	100.0
STAGE 2					
11+58	TO	12+22	RT	130	130.0
13+28	TO	14+61	RT	150	150.0
UNDISTRIBUTED				70	70.0
ITEM TOTAL				1570	1570

EROSION MAT URBAN, CLASS I TYPE B					628.2008
STATION	TO	STATION	LOCATION		SY
STAGE 1					
1+75 BP	TO	4+40 BP	BYPASS		790
5+15 BP	TO	7+50 BP	BYPASS		1295
UNDISTRIBUTED					400
STAGE 2					
11+58	TO	12+22	LT		95
11+58	TO	12+22	RT		90
13+28	TO	13+58	LT		200
13+28	TO	14+61	RT		430
UNDISTRIBUTED					200
STAGES 3 & 4					
11+58	TO	12+22	LT		1250
13+28	TO	16+11	LT		1950
UNDISTRIBUTED					700
ITEM TOTAL					7400

MOBILIZATION					619.1000
STATION	TO	STATION	LOCATION	EACH	CATEGORY
9+46	TO	17+53	MAINLINE	0.4	010
12+75			B-18-226	0.6	020
ITEM TOTAL				1	

POLYETHYLENE SHEETING				628.5505
STATION	TO	STATION	LOCATION	SY
4+45 BP			TEMP STRUCTURE - SOUTH	230
5+10 BP			TEMP STRUCTURE - NORTH	230
UNDISTRIBUTED				140
ITEM TOTAL				600

TURBIDITY BARRIER				628.6005
STATION	TO	STATION	LOCATION	SY
4+45 BP			TEMP STRUCTURE - SOUTH	200
5+10 BP			TEMP STRUCTURE - NORTH	200
12+35			SOUTH ABUT.	200
13+00			NORTH ABUT.	200
UNDISTRIBUTED				200
ITEM TOTAL				1000

INLET PROTECTION TYPE A				628.7005
STATION	TO	STATION	LOCATION	EACH
STAGE 2				
12+00			RT	1
12+01			LT	1
13+37			RT	1
ITEM TOTAL				3

INLET PROTECTION TYPE C				628.7015
STATION	TO	STATION	LOCATION	EACH
STAGE 1				
10+48			LT	1
12+00			LT	1
STAGES 3 & 4				
12+00			RT	1
12+01			LT	1
13+37			RT	1
ITEM TOTAL				5

TEMPORARY DITCH CHECKS				628.7504
STATION	TO	STATION	LOCATION	LF
STAGE 1				
3+60 BP	TO	4+40 BP	BYPASS, RT	60
5+15 BP	TO	6+60 BP	BYPASS, RT	120
UNDISTRIBUTED				45
STAGE 2				
11+58	TO	12+22	RT	45
13+28	TO	13+90	RT	45
UNDISTRIBUTED				15
ITEM TOTAL				330

MOBILIZATIONS EROSION CONTROL				
STATION	TO	STATION	LOCATION	
			628.1905 MOBILAZIONS EROSION CONTROL EACH	628.1910 MOBILAZIONS EMERGENCY EROSION CONTROL EACH
9+46 TO 17+53			PROJECT	2
ITEM TOTAL			4	2

*ALL ITEMS ARE CATEGORY 010 UNLESS OTHERWISE NOTED

MOVING SIGNS TYPE II638.2102		
STAGE	LOCATION	EACH
STAGE 1	SEE TRAFFIC CONTROL PLAN - PROJECT	3
STAGE 5	SEE PERMANENT SIGNING PLAN	3
ITEM TOTAL		6

MOVING SMALL SIGN SUPPORTS638.4000		
STATION TO STATION	LOCATION	EACH
STAGE 1	SEE TRAFFIC CONTROL PLAN - PROJECT	4
STAGE 4	SEE PERMANENT SIGNING PLAN	4
ITEM TOTAL		8

FIELD OFFICE TYPE B642.5001		
STATION TO STATION	LOCATION	EACH
3+00 TO 16+50	PROJECT	1
ITEM TOTAL		1

PAVEMENT MARKING EPOXY 4-INCH646.0106		
STATION TO STATION	LOCATION	LF
9+46 TO 17+53	MAINLINE	2440
ITEM TOTAL		2440

REMOVING PAVEMENT MARKINGS646.0600		
STATION TO STATION	LOCATION	LF
9+00 TO 11+00	STH 27 - STAGE 2	400
14+50 TO 15+50	STH 27 - STAGE 2	390
ITEM TOTAL		790

PAVEMENT MARKING STOP LINE EPOXY 18-INCH647.0566		
STATION TO STATION	LOCATION	LF
10+35 P	PERKINS	15
ITEM TOTAL		15

PAVEMENT MARKING CROSSWALK EPOXY 6-INCH647.0766		
STATION TO STATION	LOCATION	LF
10+25 P	PERKINS	75
ITEM TOTAL		75

SALVAGE AND REINSTALL SIGNSPV. 0060.01		
STATION TO STATION	LOCATION	EACH
11+50 TO 13+50	SEE PERMANENT SIGNING PLAN	7
ITEM TOTAL		7

TRAFFIC CONTROL ITEMS								
	LOCATION	643.0100 TRAFFIC CONTROL (7070-08-73)	633.1100 DELINEATORS TEMPORARY	643.0300 TRAFFIC CONTROL DRUMS	643.0420 TRAFFIC CONTROL BARRICADES TYPE III DAY	643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A DAY	643.0715 TRAFFIC CONTROL WARNING LIGHTS TYPE C DAY	643.0900 TRAFFIC CONTROL SIGNS DAY
PROJECT	SEE TRAFFIC CONTROL SHEETS	1	-	-	500	1200	-	1600
STAGE 1	SEE TRAFFIC CONTROL SHEETS	-	-	294	-	-	-	14
STAGE 2	SEE TRAFFIC CONTROL SHEETS	-	14	1620	1200	1920	1800	1200
STAGE 3	SEE TRAFFIC CONTROL SHEETS	-	-	308	35	56	-	70
STAGE 4	SEE TRAFFIC CONTROL SHEETS	-	-	168	-	-	-	14
ITEM TOTAL		1	14	2390	1735	3176	1800	2898

CONSTRUCTION STAKING								
STATION TO STATION	LOCATION	650.4500 CONSTRUCTION STAKING SUBGRADE	650.5000 CONSTRUCTION STAKING BASE	650.5500 CONSTRUCTION STAKING CURB GUTTER AND CURB & GUTTER	650.6500 CONSTRUCTION STAKING STRUCTURE LAYOUT (B-18-226) CATEGORY 020	650.9910 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (7070-08-73)	650.9920 CONSTRUCTION STAKING SLOPE STAKES	
		LF	LF	LF	LS	LS	LF	
9+46 TO 17+53	PROJECT	-	-	-	-	1	-	
1+76 BP TO 7+49 BP	BYPASS - STAGE 1	493	493	-	-	-	493	
10+92 TO 14+63	MAINLINE - STAGE 2	282	282	-	-	-	282	
9+46 TO 17+53	MAINLINE - STAGES 3 & 4	436	436	-	-	-	436	
10+20 P TO 10+55 P	LT, RT	-	-	94	-	-	-	
9+46 TO 11+99	LT	-	-	253	-	-	-	
11+58 TO 11+92	RT	-	-	34	-	-	-	
13+47 TO 17+53	RT	-	-	406	-	-	-	
12+75	B-18-226	-	-	-	1	-	-	
ITEM TOTAL		1211	1211	787	1	1	1211	

TEMPORARY PAVEMENT MARKING PAINT 4-INCH649.0402		
STATION TO STATION	LOCATION	LF
1+76 BP TO 7+79 BP	BYPASS	1640
7+50 TO 19+00	STH 27 - STAGE 4	2960
ITEM TOTAL		4600

TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH649.0400		
STATION TO STATION	LOCATION	LF
1+76 BP TO 3+15 BP	BYPASS	1200
6+61 BP TO 7+79 BP	BYPASS	620
ITEM TOTAL		1820

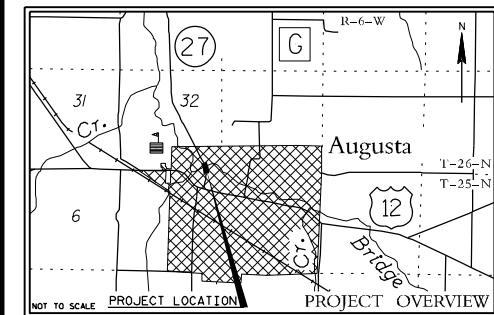
TEMPORARY RAISED PAVEMENT MARKERS649.2100		
STATION TO STATION	LOCATION	EACH
1+76 BP TO 7+79 BP	BYPASS CL	54
ITEM TOTAL		54

SAWING ASPHALT690.0150			
STATION TO STATION	LOCATION	LF	
STAGE 1			
9+46 TO 11+58	LT	220	
9+46 TO 17+53	MAINLINE	40	
17+53	MAINLINE	36	
STAGE 2			
9+46 TO 11+95	MAINLINE	260	
13+47 TO 17+53	MAINLINE	410	
10+55 P	PERKINS	24	
STAGE 3			
9+46 TO 11+95	MAINLINE	260	
13+47 TO 17+53	MAINLINE	410	
STAGE 4			
15+50 TO 17+53	SHLD WIDENING	205	
ITEM TOTAL			1865

SAWING CONCRETE690.0250			
STATION TO STATION	LOCATION	LF	
9+46	CURB & GUTTER LT	5.0	
10+55 P	SIDEWALK, LT & RT	12.0	
ITEM TOTAL			17

CONVENTIONAL SYMBOLS AND ABBREVIATIONS

STATE, COUNTY, OR TOWN LINE	-----	ACCESS POINT	AP
SECTION LINE	-----	ACCESS RIGHTS	AR
QUARTER LINE	-----	ACRES	AC.
SIXTEENTH LINE	-----	AND OTHERS	ET.AL.
PROPOSED REFERENCE LINE	-----	CENTERLINE	C/L
PROPOSED R/W LINE	-----	CERTIFIED SURVEY MAP	CSM
EXISTING H.E. LINE	-----	DOCUMENT	DOC.
PROPERTY LINE	-----	HIGHWAY EASEMENT	H.E.
EASEMENT LINE	-----	LAND CONTRACT	LC
CORPORATE LIMITS	-----	MONUMENT	MON.
EXISTING CENTERLINE	-----	PAGE	P.
LOT & TIE LINES	-----	PROPERTY LINE	PL
UTILITIES	-----	PERMANENT LIMITED EASEMENT	P.L.E.
(TELEPHONE, GAS, ELECTRIC, CABLE TV, FIBER OPTIC)	-----	RECORDED AS	(DOO)
FIRE HYDRANT	-----	REFERENCE LINE	R/L
ACCESS RESTRICTED (BY PREVIOUS PROJECT/CONTROL)	-----	REMAINING	REM.
NO ACCESS (BY ACQUISITION)	-----	RIGHT-OF-WAY	R/O.W.
NO ACCESS (BY STATUTORY AUTHORITY)	-----	SECTION	SEC.
FEE (HATCH VARIES)	-----	SQUARE FEET	SO.FT.
TEMPORARY LIMITED EASEMENT	-----	STATION	STA.
PERMANENT LIMITED EASEMENT	-----	TEMPORARY LIMITED EASEMENT	T.L.E.
R/W BOUNDARY POINT	-----	VOLUME	V.
PLE/TLE POINT	-----	CURVE DATA	
PARCEL NUMBER	-----	LONG CHORD	LCH
SIGN NUMBER (OFF PREMISE)	-----	LONG CHORD BEARING	LCB
BUILDING	-----	RADIUS	R
FOUND IRON PIPE/PIN	-----	DEGREE OF CURVE	D
R/W MONUMENT	-----	CENTRAL ANGLE OR DELTA	DELTA
R/W STANDARD	-----	LENGTH OF CURVE	L
STON	-----	TANGENT	TAN
	-----	POWER POLE	PP
	-----	TELEPHONE POLE	TP
	-----	TELEPHONE PEDESTAL	TPD
	-----	GUY POLE	GP
	-----	SECTION CORNER MONUMENT	SCM
	-----	SECTION CORNER	SC
	-----	NON COMPENSABLE	NC
	-----	COMPENSABLE	C
	-----	2001 FOUND BRASS CAPPED CONCRETE	2001
	-----	2000 FOUND ALUMINUM CAPPED REBAR	2000
	-----	2001 FOUND BRASS CAPPED CONCRETE	2001
	-----	2000 FOUND ALUMINUM CAPPED REBAR	2000



NOTES:

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES, EAU CLAIRE COUNTY, NAD83 (2007) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 (TYPICALLY 3/4" X 24" REBAR WITH A WDOT CAP) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD".

THE POINT OF INTERSECTIONS DESIGNATED WITH A 90000 SERIES NUMBER HAVE BEEN CREATED FOR THE PURPOSE OF SHOWING A CLOSED TRAVERSE. THE POINTS ARE INTENDED TO BE ON THE RIGHT-OF-WAY LINES BUT NOT NECESSARILY ON OR ANY PART OF A BOUNDARY, SIXTEENTH, QUARTER OR SECTION (P.L.S.S.) LINE. THESE POINTS WILL NOT BE MONUMENTED IN THE FIELD.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY LINES, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINTS OF REFERENCE: EXISTING HIGHWAY RIGHT-OF-WAY FOR STH 27 ESTABLISHED FROM PREVIOUS PROJECT DIVISION JOB NO. 6437.

FOR CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE WISCONSIN DEPARTMENT OF TRANSPORTATION NORTHWEST REGIONAL OFFICE - EAU CLAIRE.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO NEW REFERENCE LINES.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. ALL TLES EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

FILE NAME : F:\Drawings\2012-134\0003\040101-rp.dgn
APPRAISAL PLAT DATE :

ALIGNMENT DATA

STH 27

POB STA 6+25.41
Y = 231624.32
X = 435923.39
PISTA 9+11.00
Y = 231904.74
X = 435977.48
DELTA = 22°14'33" Left
D = 06°59'44"
T = 161.00'
L = 317.95'
R = 619.02'
LCH = 315.96'
LCB = N 00°12'17" W
BBK = N 10°55'00" E
PC STA 7+50.00
Y = 23146.65
X = 435946.99
PCC STA 10+67.95
Y = 232062.61
X = 435945.86
BAH = N 11°19'33" W
PISTA 11+97.60
Y = 232189.73
X = 435920.40
DELTA = 17°59'27" Left
D = 06°59'44"
T = 129.65'
L = 257.17'
R = 619.02'
LCH = 256.11'
LCB = N 20°19'17" W
BBK = N 11°19'33" W
PCC STA 10+67.95
Y = 232062.61
X = 435945.86
PT STA 13+25.12
Y = 232302.78
X = 435856.91
POE STA 22+03.75
Y = 233068.89
X = 435426.70

ALIGNMENT DATA

BYPASS

PISTA 2"BP"+68.83
Y = 232035.02
X = 435935.39
DELTA = 21°18'32" Left
D = 22°55'06"
T = 47.03'
L = 92.98'
R = 250.00'
LCH = 92.44'
LCB = N 21°19'30" W
BBK = N 10°40'14" W
PC STA 2"BP"+21.79
Y = 231988.80
X = 435944.09
PT STA 3"BP"+14.77
Y = 232074.92
X = 435910.48
BAH = N 31°58'46" W
PISTA 4"BP"+48.12
Y = 232188.03
X = 435839.85
DELTA = 04°37'23" Right
D = 22°55'06"
T = 10.09'
L = 20.17'
R = 250.00'
LCH = 20.17'
LCB = N 29°40'04" W
BBK = N 31°58'46" W
PC STA 4"BP"+38.03
Y = 232179.47
X = 435845.20
PT STA 4"BP"+58.20
Y = 232196.99
X = 435835.22
BAH = N 27°21'22" W

ALIGNMENT DATA

BYPASS

PISTA 5"BP"+88.37
Y = 232312.60
X = 435775.40
DELTA = 20°53'38" Right
D = 22°55'06"
T = 46.10'
L = 91.17'
R = 250.00'
LCH = 90.66'
LCB = N 16°54'33" W
BBK = N 27°21'22" W
PC STA 5"BP"+42.27
Y = 232271.66
X = 435796.58
PT STA 6"BP"+33.44
Y = 232358.41
X = 435770.21
BAH = N 06°27'44" W
PISTA 7"BP"+59.82
Y = 232483.98
X = 435755.98
DELTA = 23°13'13" Left
D = 22°55'06"
T = 51.36'
L = 101.32'
R = 250.00'
LCH = 100.63'
LCB = N 18°04'21" W
BBK = N 06°27'44" W
PC STA 7"BP"+08.45
Y = 232432.94
X = 435761.77
PT STA 8"BP"+09.77
Y = 232528.60
X = 435730.55
BAH = N 29°40'57" W
POE STA 8"BP"+64.24
Y = 232575.93
X = 435703.58

TRANSPORTATION PROJECT PLAT NO: 7070-08-23 - 4.01

THAT PART OF THE SE 1/4 - SE 1/4 OF SECTION 32 AND THE NE 1/4 - NE 1/4 OF SECTION 5 ALL IN T-26-N, R-6-W, CITY OF AUGUSTA, EAU CLAIRE COUNTY, WISCONSIN

PROJECT DESCRIPTION: STH 27, AUGUSTA TO CADOTT, BRIDGE CREEK BRIDGE

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3), 84.09 AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:
1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.

POINT	BYPASS STATION	OFFSET	STH 27 STATION	OFFSET
65000	3+16.56	-45.00'	10+73.26	-75.00'
65001	3+74.73	-45.00'	11+34.87	-93.11'
65002	4+45.19	-60.00'	12+11.96	-124.19'
65003	4+58.20	-60.00'	12+30.87	-126.10'
65004	5+42.27	-60.00'	13+29.58	-127.81'
65005	6+33.44	-60.00'	14+39.37	-103.65'
65006	7+07.21	-60.00'	15+07.35	-75.00'

COURSE	BEARING	DISTANCE
90000-65000	S 82°21'03" W	75.17
65000-65001	N 31°58'46" W	58.17
65001-65002	N 43°37'21" W	73.69
65003-65004	N 27°21'22" W	84.07
65005-65006	N 06°27'44" W	73.77
65006-90001	N 60°41'05" E	75.00
90001-90002	S 29°19'00" E	182.23

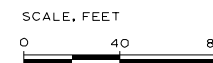
CURVE	LCB	LCH	L	R
C1	N 28°50'49" W	16.13	16.13	310.00
C2	N 16°54'35" W	112.42	113.05	310.00
C3	S 20°19'17" E	256.11	257.17	819.02

OTHER DOCUMENT INFORMATION	
PARCEL OR OWNER	TYPE/DOCUMENT OR VOL & PAGE
3	ING.-EGR. EASEMENT / DOC#1030802

UTILITY EASEMENT INFORMATION	
PARCEL 3	WISCONSIN TELEPHONE COMPANY VOL. 130 PG. 143

UTILITY INTERESTS REQUIRED		
UTILITY NUMBER	OWNERS	INTEREST REQUIRED
40	CENTURYTEL OF CENTRAL WISCONSIN, LLC D/B/A CENTURYLINK	RELEASE OF RIGHTS

SCHEDULE OF LANDS AND INTERESTS REQUIRED			OWNER NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE DEPARTMENT			
PARCEL NUMBER	OWNERS	INTEREST REQUIRED	R/W ACRES REQUIRED			TLE ACRES REQUIRED
			NEW	EXISTING H.E.	TOTAL	
1	RUTH DECORAH	TLE	0.00	0.00	0.00	0.01
2	CITY OF AUGUSTA	TLE	0.00	0.00	0.00	0.14
3	JUDY ANN KNUTH	TLE	0.00	0.00	0.00	0.05



FAA Fleming, Andre & Associates, Inc.
CONSULTING ENGINEERS
3615 N. Hastings Way • Suite 100
EAU CLAIRE, WI 54703

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

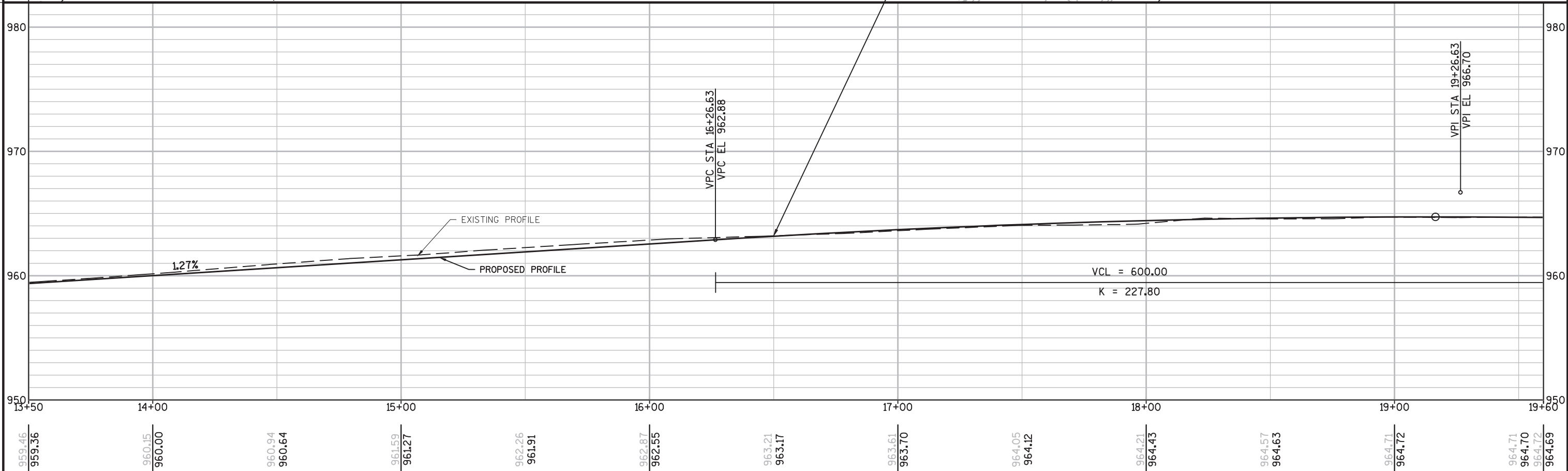
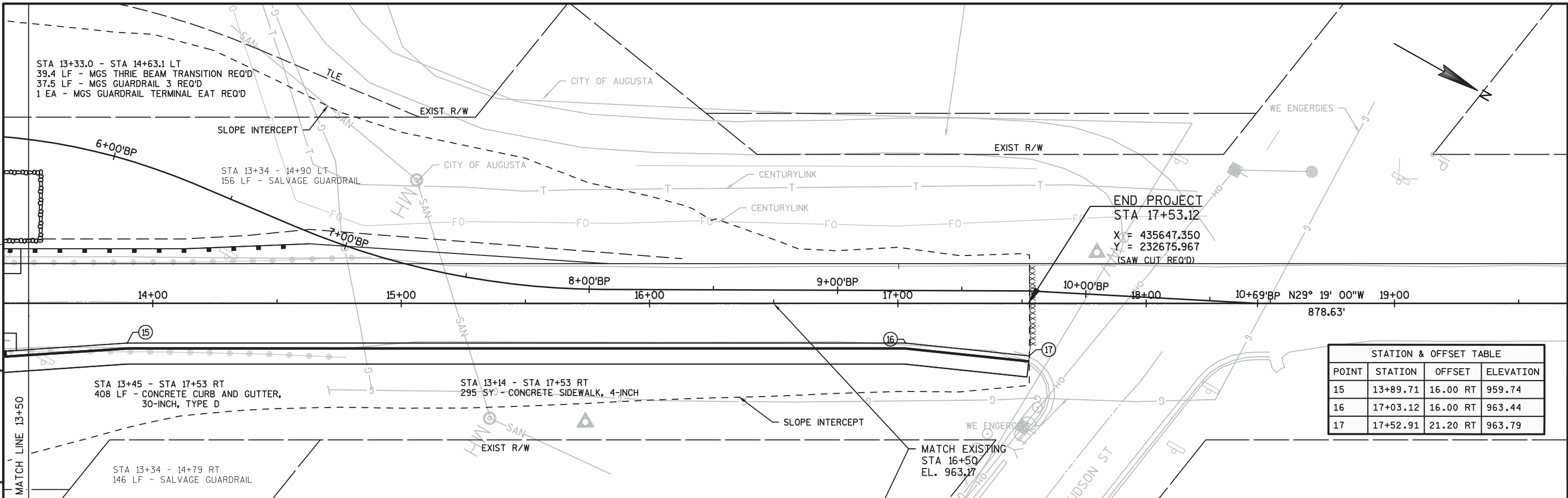
I, JOHN T. MUELLER, PROFESSIONAL LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF THE WISCONSIN AND UNDER THE DIRECTION OF THE DEPARTMENT OF TRANSPORTATION, I HAVE MAPPED THIS TRANSPORTATION PROJECT PLAT AND SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.

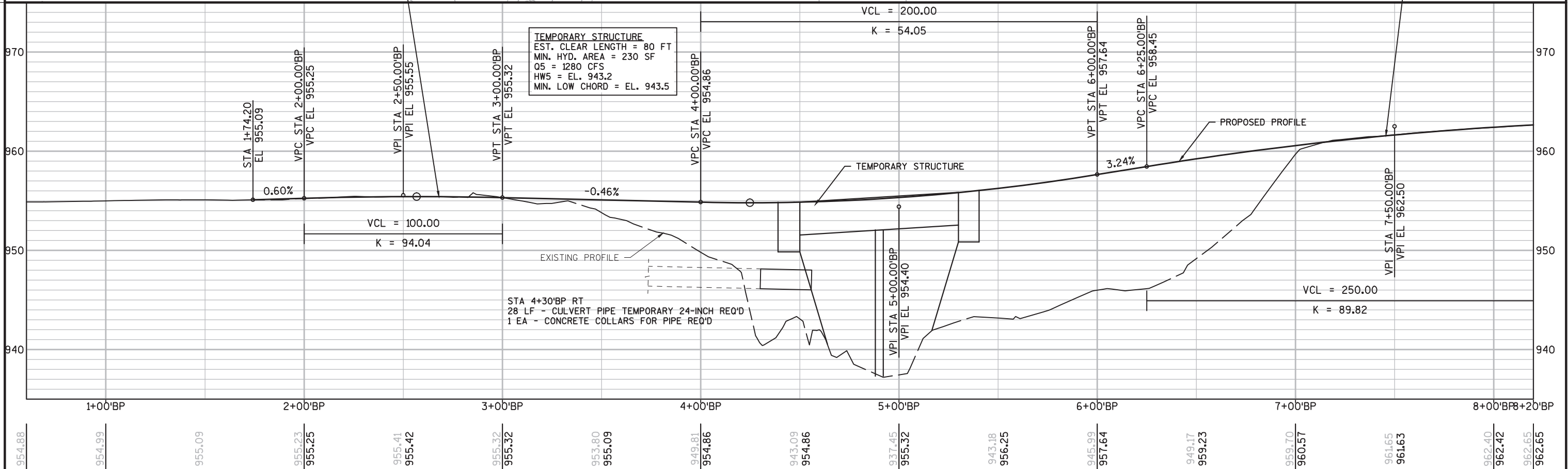
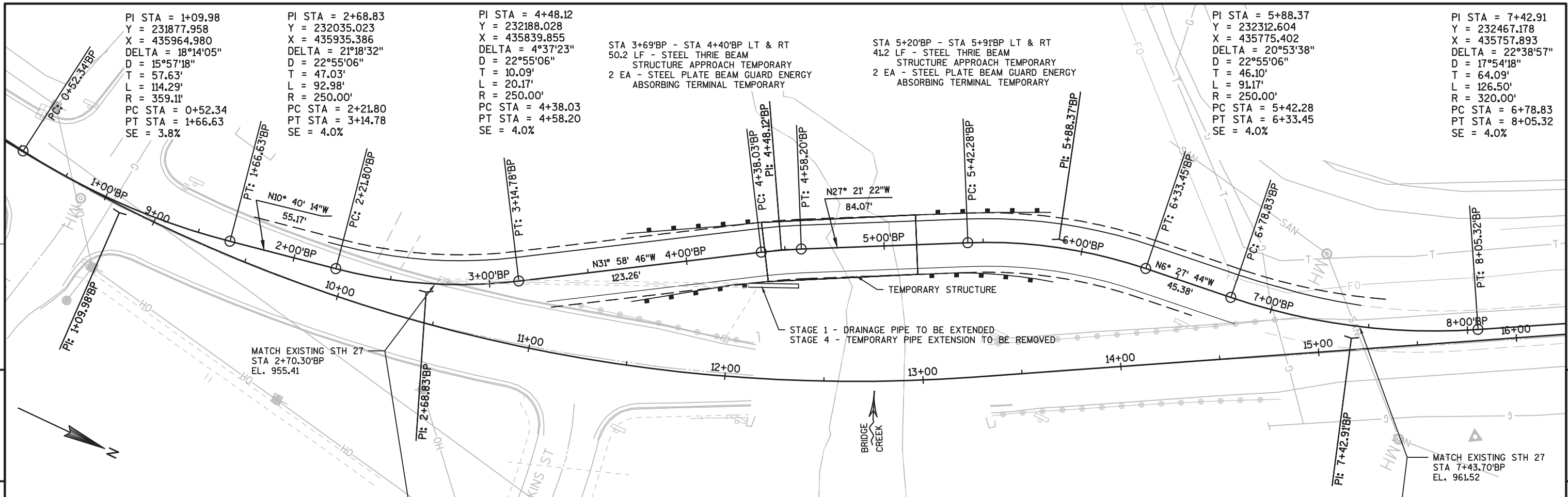
SIGNATURE: *John T. Mueller* DATE: 9/22/2015
PRINT NAME: JOHN T. MUELLER
REGISTRATION NUMBER: S-2454
THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION, NORTHWEST REGION - EAU CLAIRE
SIGNATURE: *Michael Piller* DATE: 9/22/2015
PRINT NAME: MICHAEL PILLER

ACCEPTED FOR RECORDING AND FILING IN THE OFFICE OF THE REGISTER OF DEEDS IN EAU CLAIRE COUNTY, WISCONSIN AT 4:11 PM ON SEPT. 30, 2015 AS DOCUMENT # 112001 AND FILED IN VOL. 1 OF T.P.P. PG. 46A

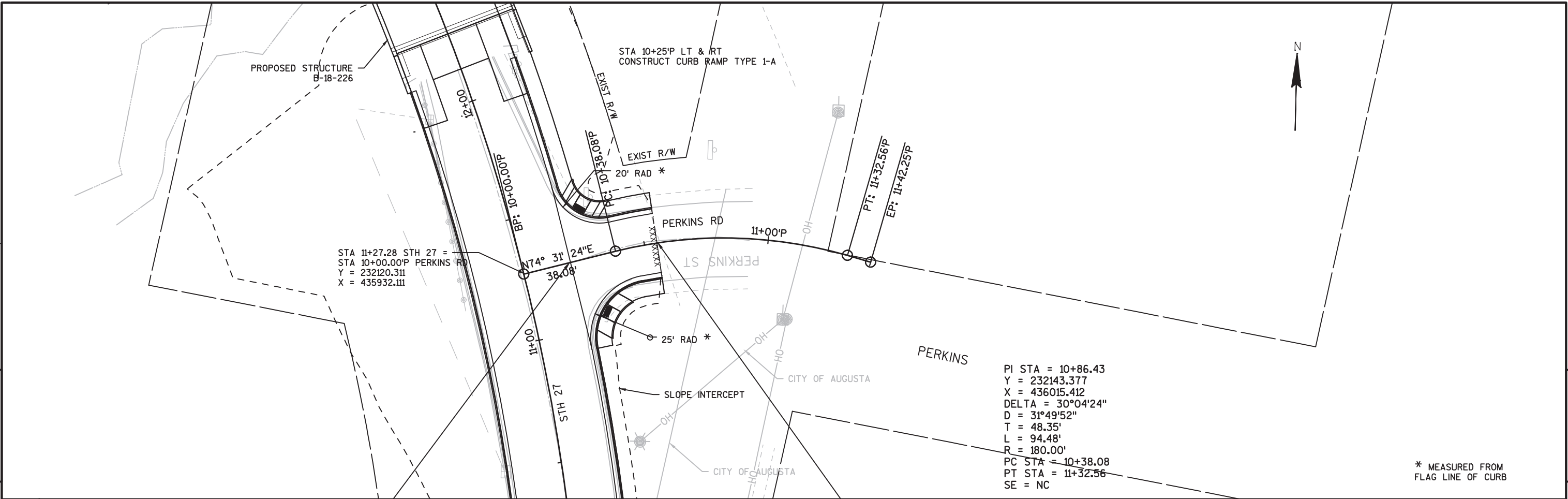
KATHY A. CHRISTENSON
SIGNATURE OF REGISTER OF DEEDS

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER 7070-08-23-4.01
AMENDMENT NO:

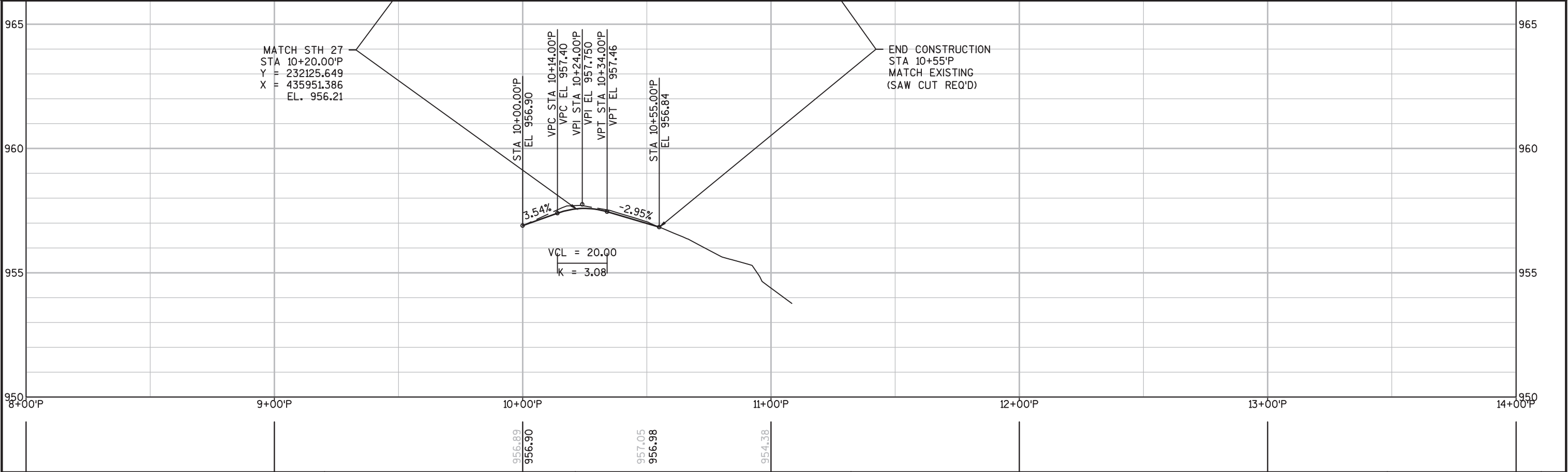




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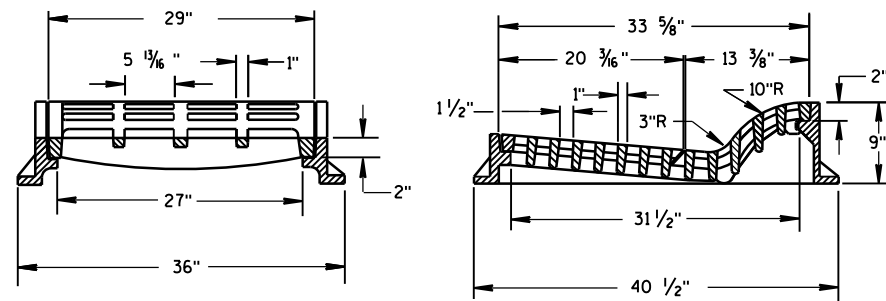
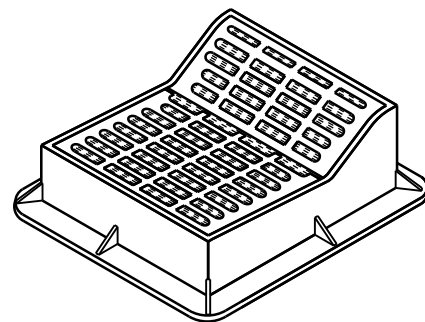
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PROJECT NO: 7070-08-73	HWY: STH 27	COUNTY: EAU CLAIRE	PLAN AND PROFILE: PERKINS RD	SHEET	E
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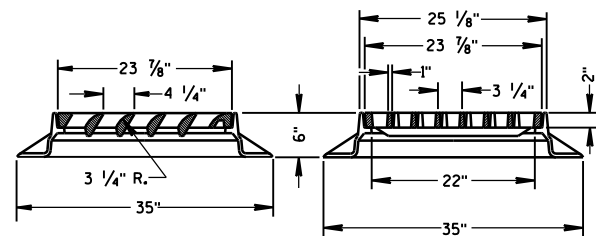
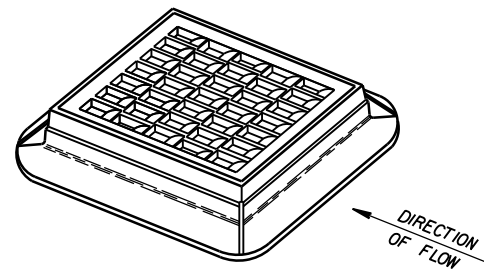
Standard Detail Drawing List

08A05-19C	INLET COVERS TYPE F, HM, HM-S, S, T, V, HM-GJ, & HM-GJ-S
08C07-01	INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT
08D01-18	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08D03-06	CONCRETE SURFACE DRAINS DROP INLET TYPE AT STRUCTURES
08D05-16A	CURB RAMPS TYPES 1 AND 1-A
08D05-16B	CURB RAMPS TYPES 2 AND 3
08D05-16C	CURB RAMPS TYPES 4A AND 4A1
08D05-16D	CURB RAMPS TYPE 4B AND 4B1
08D05-16E	CURB RAMPS TYPES 5, 6, 7A, 7B & 8
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08E11-02	TURBIDITY BARRIER
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
12A03-10	NAME PLATE (STRUCTURES)
13B02-08A	CONCRETE PAVEMENT APPROACH SLAB
13B02-08B	STRUCTURAL APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB
14B42-03A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-02A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-04A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15A02-08	DELINEATOR POST, DELINEATOR, AND DELINEATOR BRACKET WITH REFLECTIVE SHEETING
15B01-08A	FENCE WOVEN WIRE
15B01-08B	FENCE WOVEN WIRE
15C03-03	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C05-03	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M. P. H. OR LESS
15C06-07	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-16A	PAVEMENT MARKING (MAINLINE)
15C08-16B	PAVEMENT MARKING (INTERSECTIONS)
15C08-16E	PAVEMENT MARKING (LEFT TURN LANE)
15C12-04	TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)
15C33-01	STOP LINE AND CROSSWALK PAVEMENT MARKING
15D28-03	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D31-03	TRAFFIC CONTROL, TEMPORARY BYPASS ROADWAY

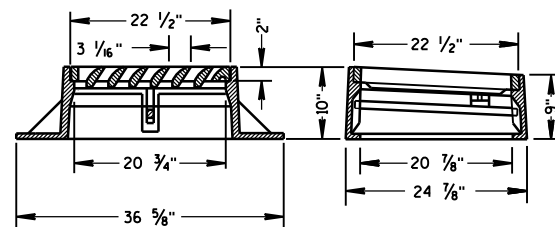
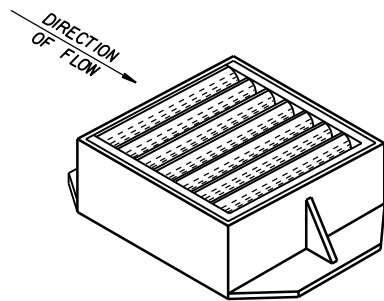


TYPE "F"

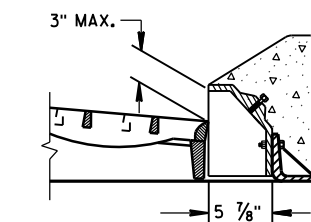
USE WITH TYPES A & D CONCRETE CURB & GUTTER, 36 INCH.



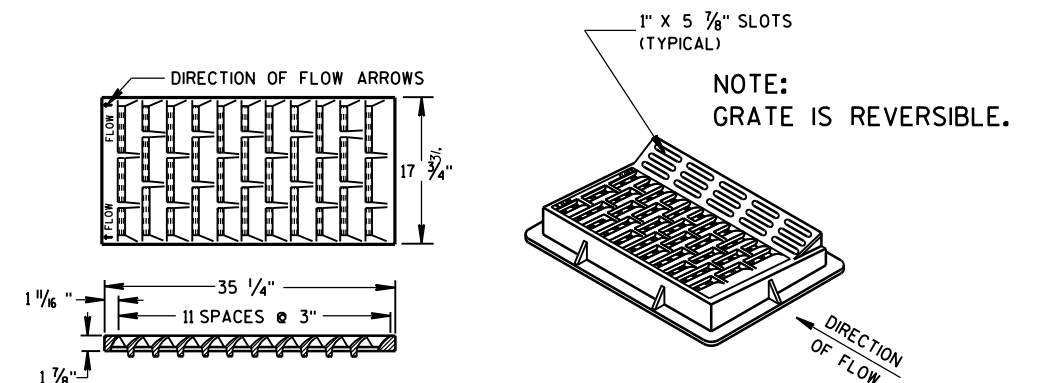
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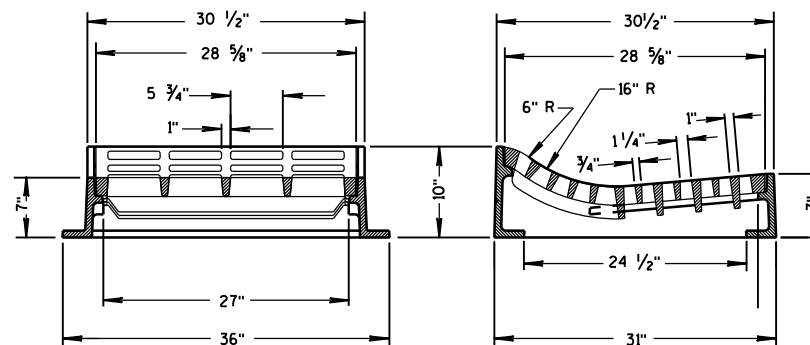
TYPE "V"

ALTERNATIVE CURB BOX
FOR TYPE "HM" COVERUSE WITH TYPES G & J CONCRETE CURB & GUTTER, 30 INCH
NOTED AS TYPE HM-GJ ON DRAINAGE TABLENOTE:
SPECIAL GRATE FOR THE
TYPE "H" COVER MAY ALSO BE
USED FOR THE TYPE "HM-GJ" COVER
NOTED AS TYPE HM-GJ-S ON DRAINAGE TABLE

GENERAL NOTES

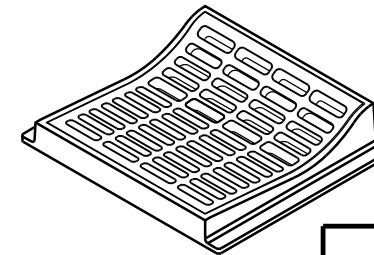
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING
SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND
THE APPLICABLE SPECIAL PROVISIONS.DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR INLET COVERS SHALL BE SUBMITTED
TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION
FOR EQUIVALENT CAPACITY AND STRENGTH.

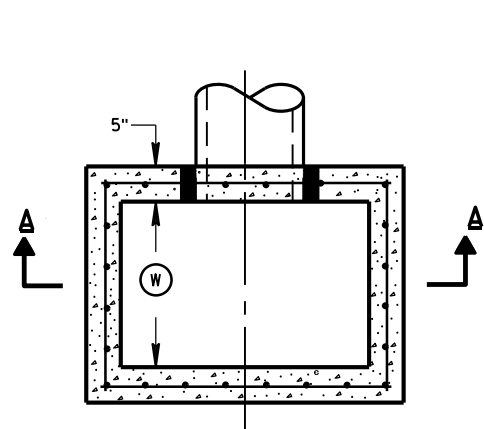
TYPE "HM"

USE WITH TYPES A & D CONCRETE
CURB & GUTTER, 36 INCH.NOTE:
SPECIAL GRATE FOR THE
TYPE "H" COVER MAY ALSO BE
USED FOR THE TYPE "HM" COVER
NOTED AS TYPE HM-S ON DRAINAGE TABLE

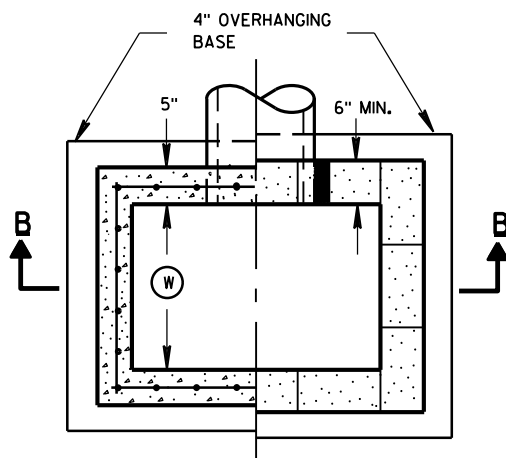
TYPE "T"

USE WITH TYPES R & T CONCRETE CURB & GUTTER, 36 INCH.

INLET COVERS
TYPE F, HM, HM-S, S, T, V,
HM-GJ, & HM-GJ-SSTATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATIONAPPROVED
11/27/2013
DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

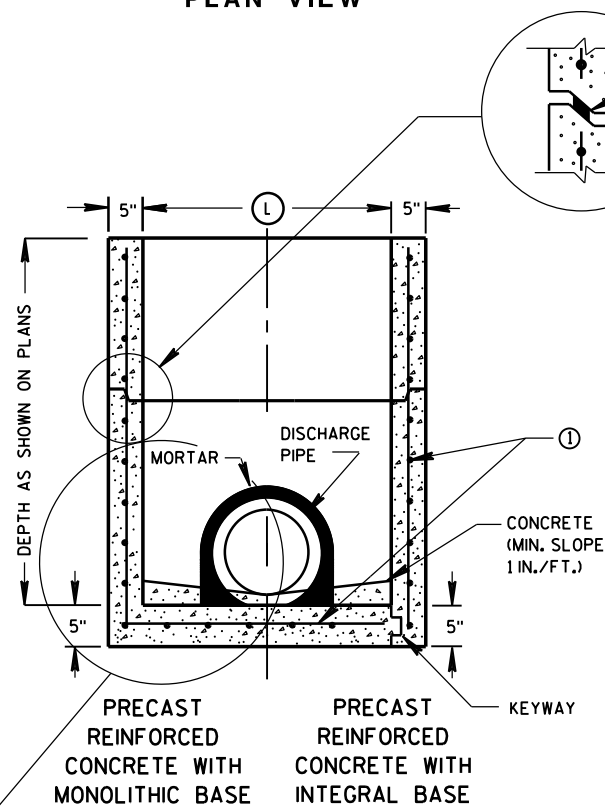


PLAN VIEW

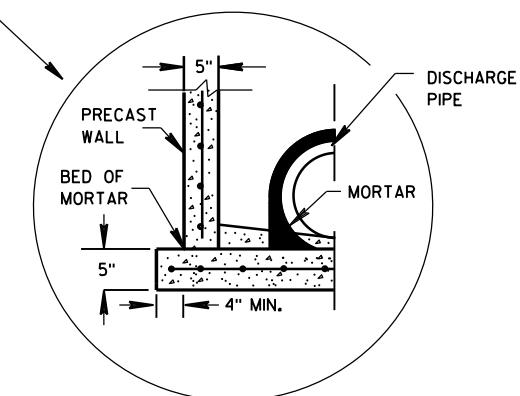


PLAN VIEW

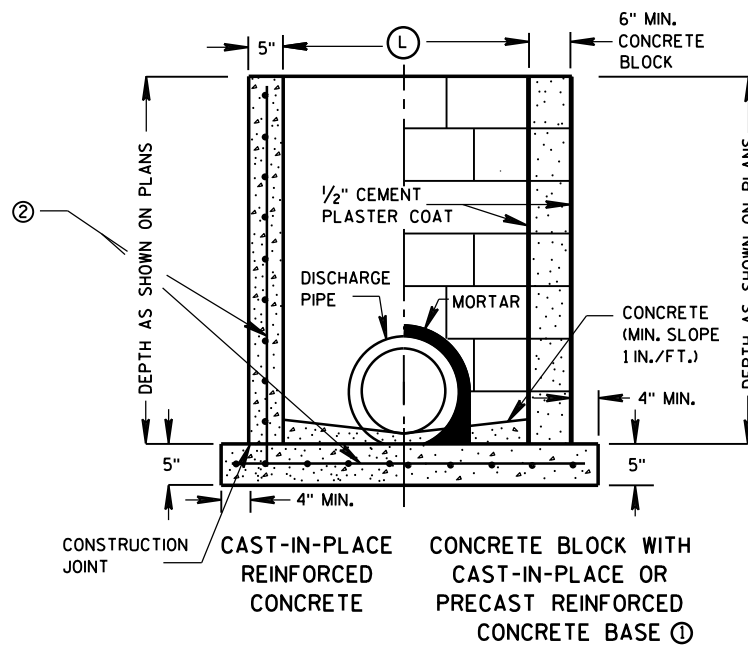
RISER JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 (TYP)



SECTION A-A



SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION



SECTION B-B

INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATES THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

4" OVERHANGING BASES ARE REQUIRED FOR CAST-IN-PLACE REINFORCED CONCRETE AND CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3 INCH CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

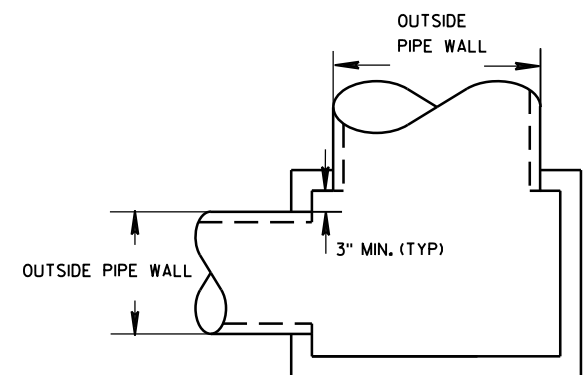
- FOR PRECAST INLETS PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.
- CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

INLET COVER MATRIX

INLET SIZE		INLET COVER TYPE	ALL A'S	ALL B'S	BW	F	ALL H'S	S	T	V	WM
	WIDTH ① (FT)	LENGTH ② (FT)									
2X2-FT	2	2	X	X				X		X	
2X2.5-FT	2	2.5			X			X	X	X	X
2X3-FT	2	3					X				
2.5X3-FT	2.5	3				X					

PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER	
	WIDTH (IN)	LENGTH (IN)
2X2-FT	12	12
2X2.5-FT	12	18
2X3-FT	12	24
2.5X3-FT	18	24

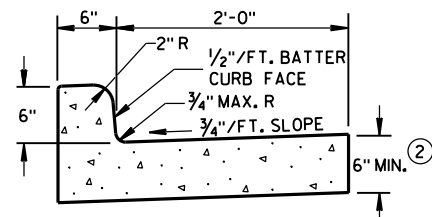


DETAIL "A"

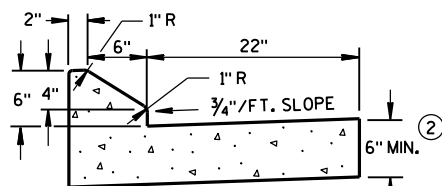
INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

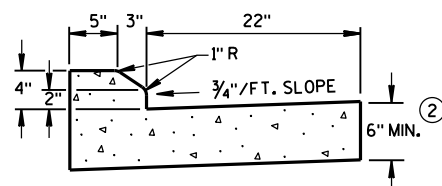
APPROVED
6/5/2012 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER



TYPES A & D ①

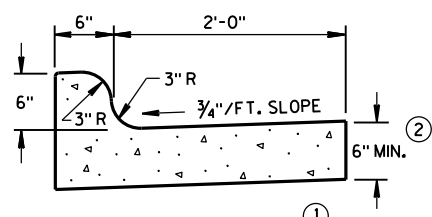


6" SLOPED CURB TYPES G & J ①



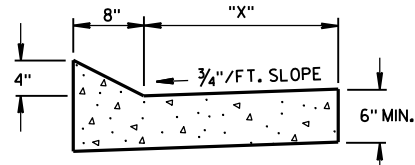
4" SLOPED CURB TYPES G & J ①

CONCRETE CURB & GUTTER 30"



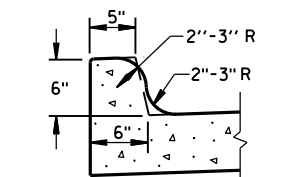
TYPES K & L ①

CONCRETE CURB & GUTTER 30"

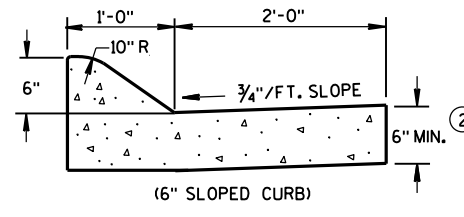


TYPES TBT & TBT ①
CONCRETE CURB & GUTTER

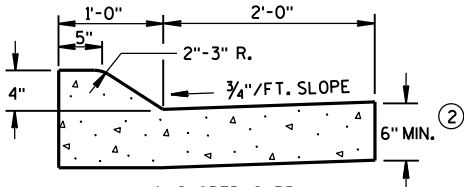
TBT & TBT	"X"
30"	22"
36"	28"



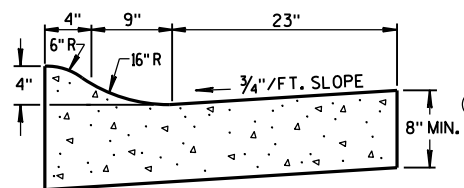
OPTIONAL CURB SHAPE
FOR TYPES K & L ①



(6" SLOPED CURB)

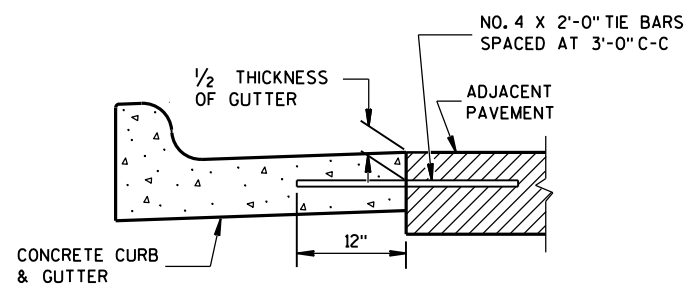


TYPES A & D ①

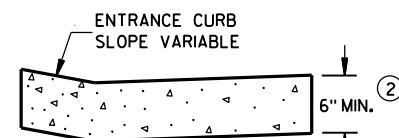


4" SLOPED CURB TYPES R & T ① ④

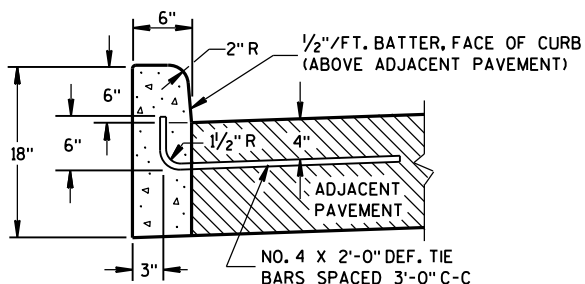
CONCRETE CURB & GUTTER 36"



TYPICAL TIE BAR LOCATION ①

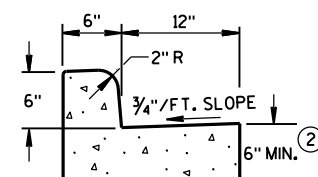


DRIVEWAY ENTRANCE CURB
(WHEN DIRECTED BY THE ENGINEER)

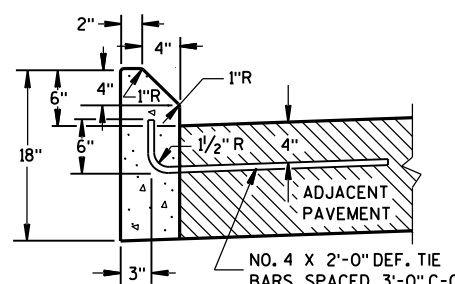


TYPES A & D ①

CONCRETE CURB



TYPES A & D
CONCRETE CURB & GUTTER 18"



TYPES G & J ①

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

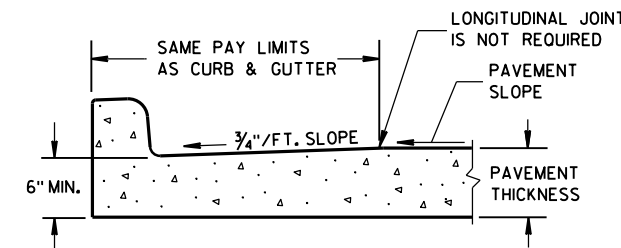
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

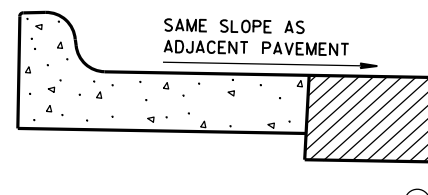
WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

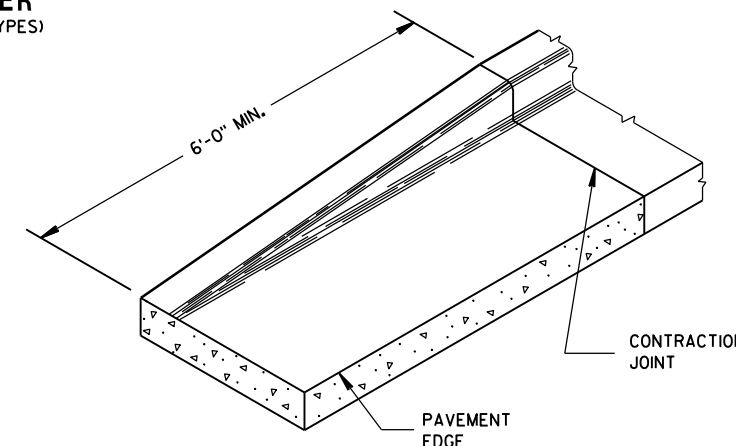
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ④ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑤ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



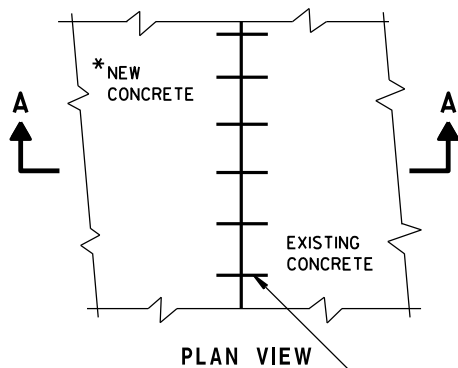
PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER



REVERSE SLOPE GUTTER
(TYPICAL FOR ALL CURB & GUTTER TYPES)



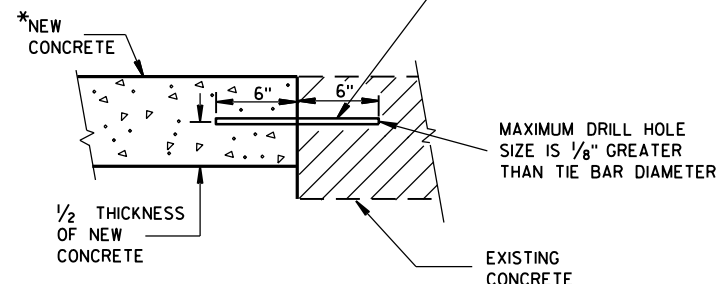
END SECTION CURB & GUTTER



PLAN VIEW

*NEW CURB & GUTTER,
SURFACE DRAINS,
CONCRETE PAVEMENT
OR OTHER NEW CONCRETE.

NO. 6 TIE BARS SPACED 2'-6" C-C,
INSTALLED PERPENDICULAR
TO THE LONGITUDINAL JOINT.

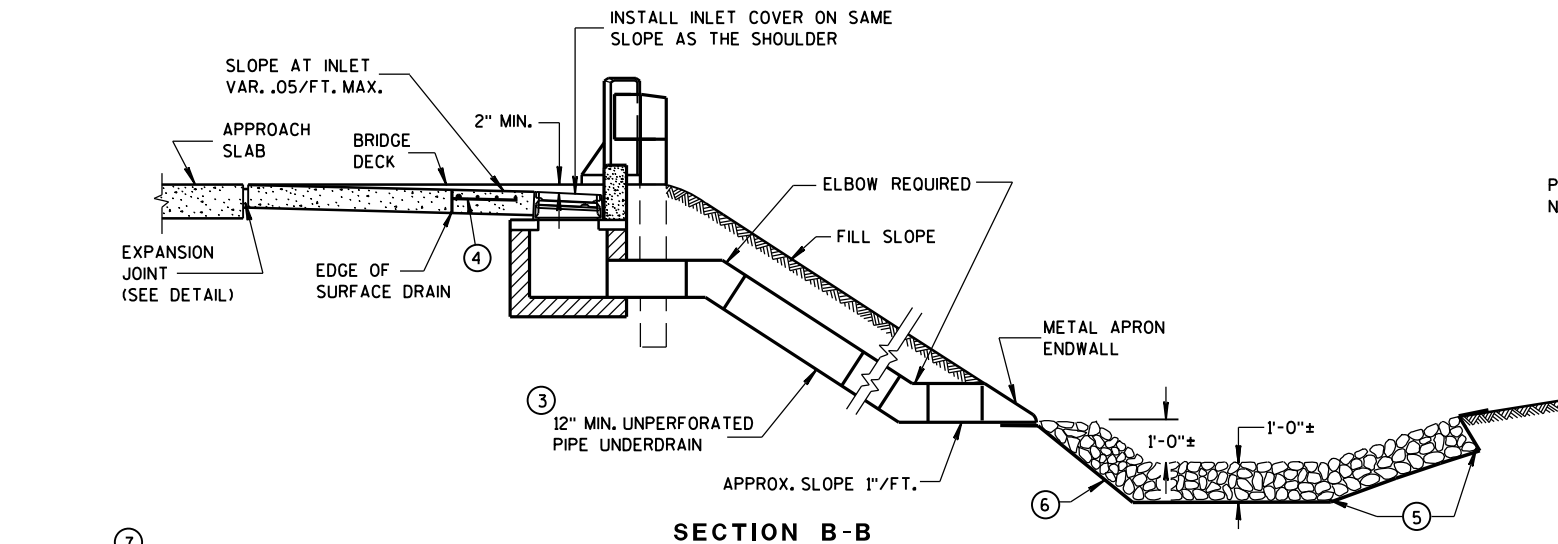


SECTION A-A
TIE BARS DRILLED
INTO EXISTING PAVEMENT

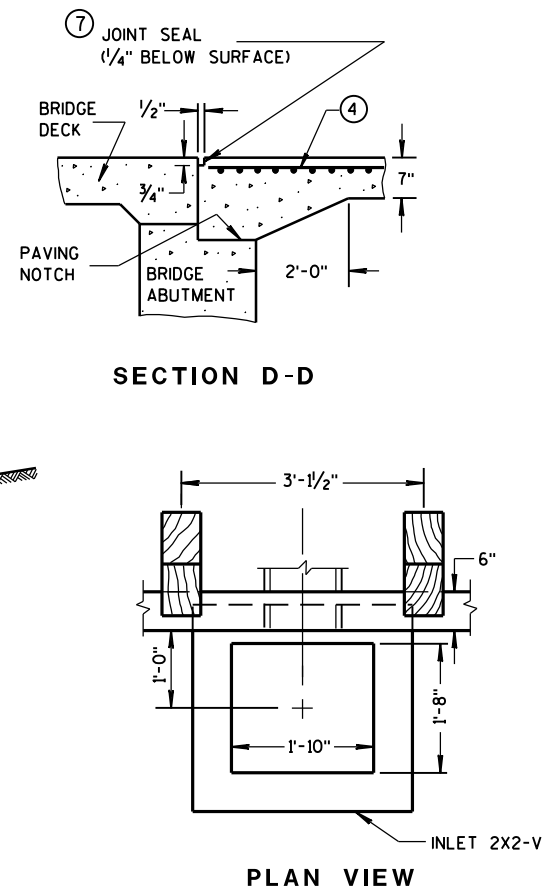
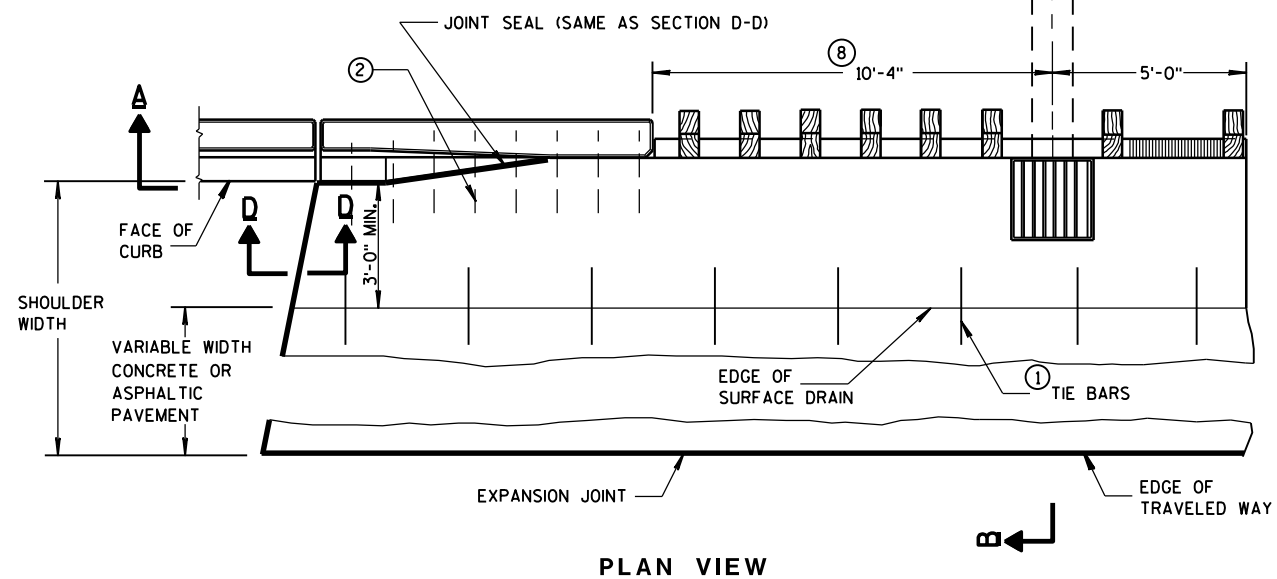
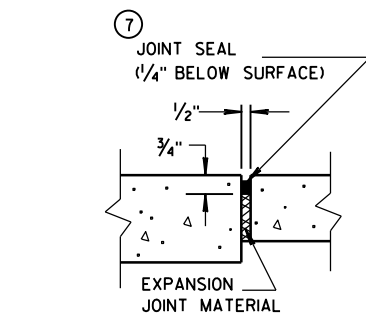
CONCRETE CURB, CONCRETE
CURB & GUTTER AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



EXPANSION JOINT DETAIL

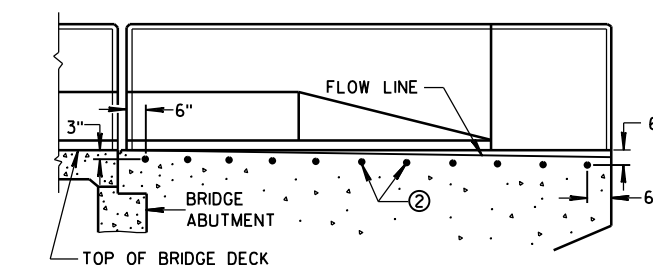
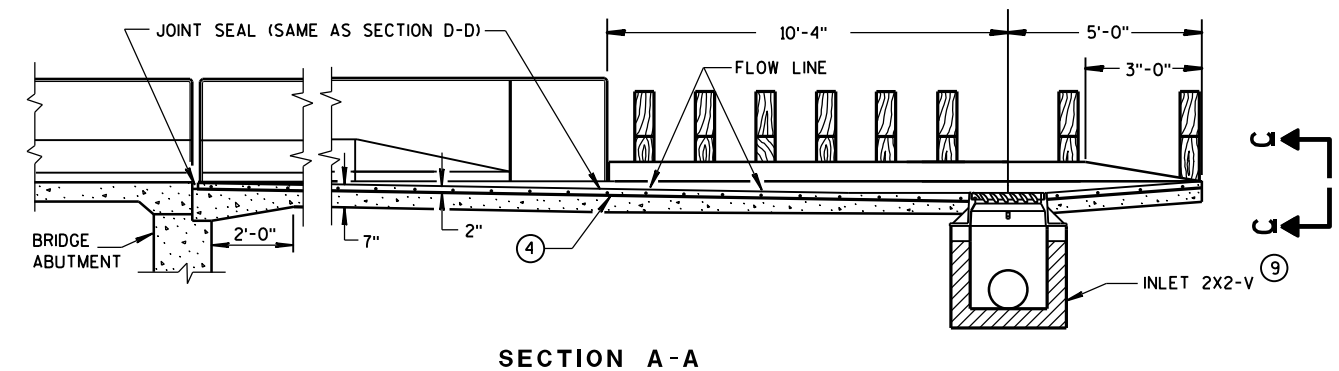
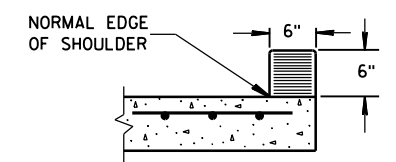


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- ① NO. 4 X 2'-0" TIE BARS SPACED AT 3'-0" CENTERS TO BE USED ONLY WHEN ADJACENT TO P.C. CONCRETE.
- ② NO. 4 X 2'-0" TIE BARS SPACED AT 12" CENTERS TO BE PLACED BY BRIDGE CONTRACTOR, OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ THE PIPE UNDERDRAIN MAY BE ANY ONE OF THE SIX MATERIALS LISTED IN THE STANDARD SPECIFICATIONS SECTION 612.2 EXCEPT DRAIN TILE.
- ④ MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- ⑤ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH IS REQUIRED.
- ⑥ GEOTEXTILE FABRIC, TYPE 'R'
- ⑦ HOT POURED SEALANT UNLESS OTHERWISE SPECIFIED.
- ⑧ THIS DIMENSION MAY VARY DEPENDING ON THE SPACING OF POSTS FOR THE STEEL PLATE BEAM GUARD. THE TYPICAL LOCATION FOR THE SURFACE DRAIN IS WHERE THE POST SPACING WIDENS TO 3'-1 1/2".
- ⑨ SEE CURRENT STANDARD DETAIL DRAWINGS 8A5 AND 8C7 FOR DETAILS.

LOCATION OF
TIE BARS IN WINGWALL

SECTION C-C

CONCRETE SURFACE DRAINS
DROP INLET TYPE
AT STRUCTURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

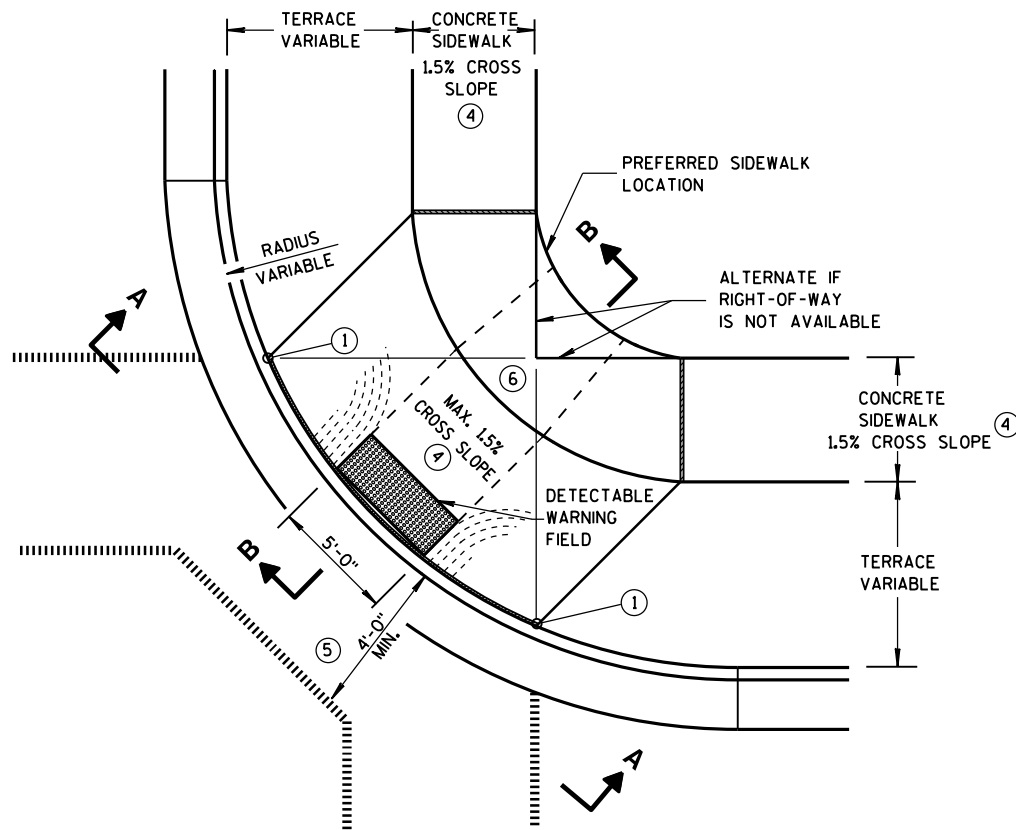
APPROVED

9/4/08

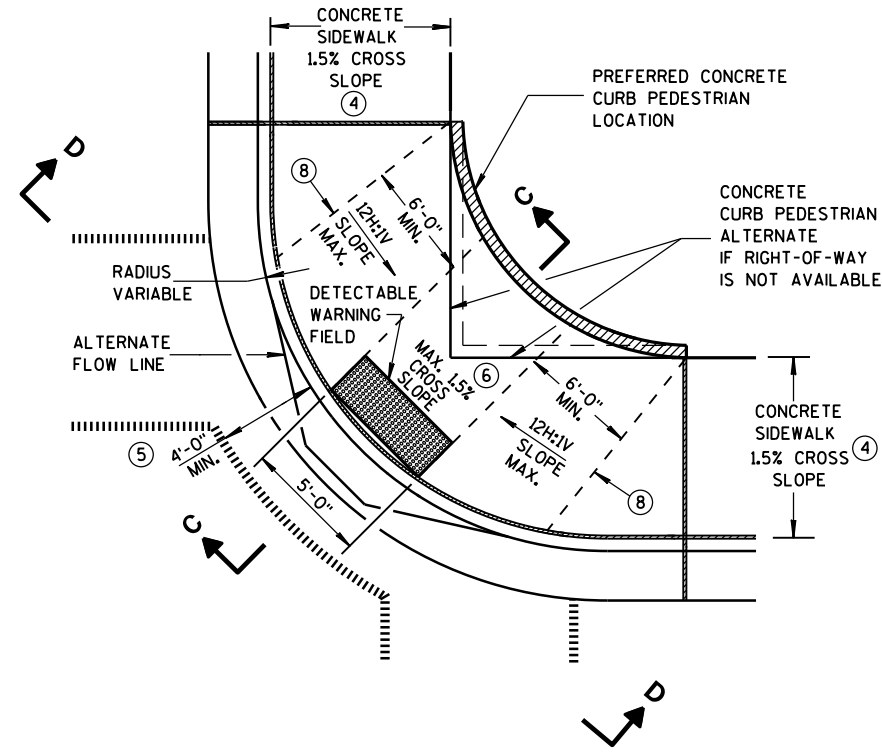
DATE

FHWA

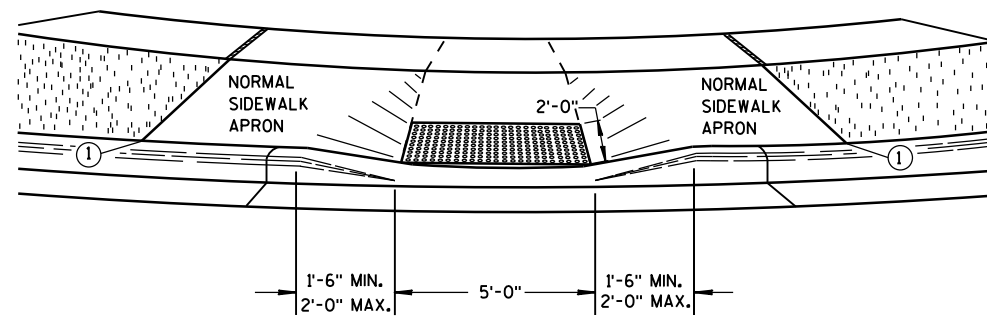
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



**PLAN VIEW
TYPE 1 RAMP**
(CENTER OF CORNER RADIUS)

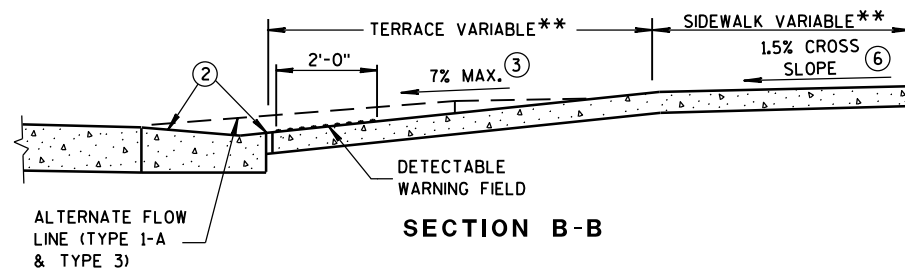


**PLAN VIEW
TYPE 1-A RAMP**
(NO TERRACE)

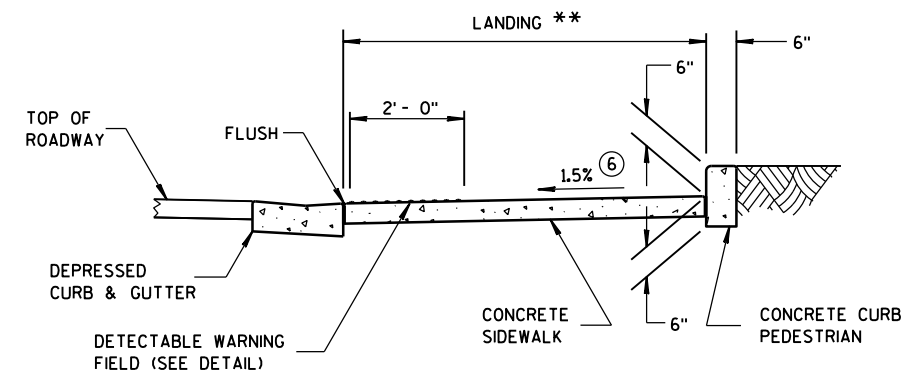


VIEW A-A

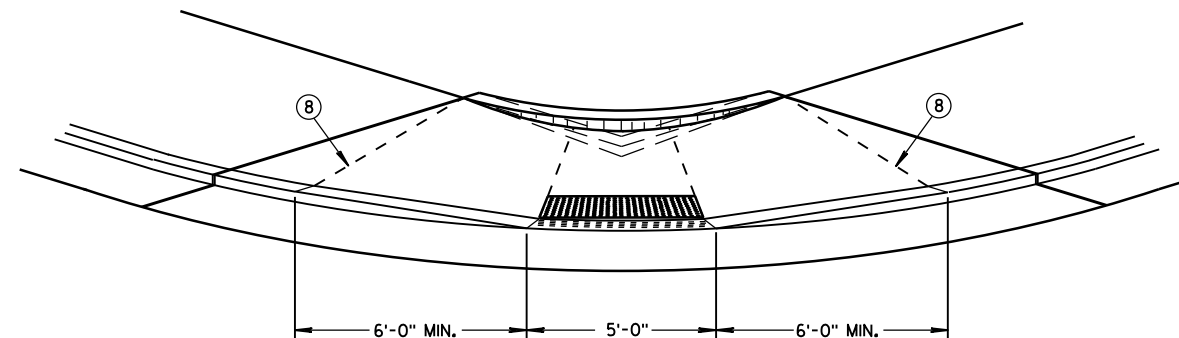
** WIDTH SHOWN ELSEWHERE
IN THE PLANS



SECTION B-B



SECTION C-C



VIEW D-D

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

WHEN NECESSARY, THE SIDEWALK ELEVATION MAY BE LOWERED TO MEET THE HIGH POINT ON THE RAMP.

TYPE 1 RAMPS SHALL HAVE A NORMAL SIDEWALK APRON AND CURB ON BOTH SIDES OF RAMP.

DETECTABLE WARNING FIELD SHALL BE MEASURED AND PAID BY THE SQUARE FOOT AS "CURB RAMP DETECTABLE WARNING FIELD". THE CONCRETE PEDESTRIAN CURB, IF NEEDED, SHALL BE MEASURED AND PAID BY THE LINEAL FOOT AS "CONCRETE CURB PEDESTRIAN". CONCRETE SIDEWALK IN THE CURB RAMP AREA SHALL BE MEASURED AND PAID BY THE SQUARE FOOT AS CONCRETE SIDEWALK, INCLUDING THE AREA UNDER THE DETECTABLE WARNING FIELD.

SELECT CURB RAMP DETECTABLE WARNING FIELD MATERIALS AND DEVICES FROM THE DEPARTMENT'S APPROVED MATERIALS LIST. THE COLOR OF THE DETECTABLE WARNING FIELD IS SPECIFIED ELSEWHERE AND IS INCIDENTAL TO THE BID ITEM OF "CURB RAMP DETECTABLE WARNING FIELD".

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

SURFACE TEXTURE OF THE RAMP SHALL BE OBTAINED BY COARSE BROOMING TRANSVERSE TO THE SLOPE OF THE RAMP.

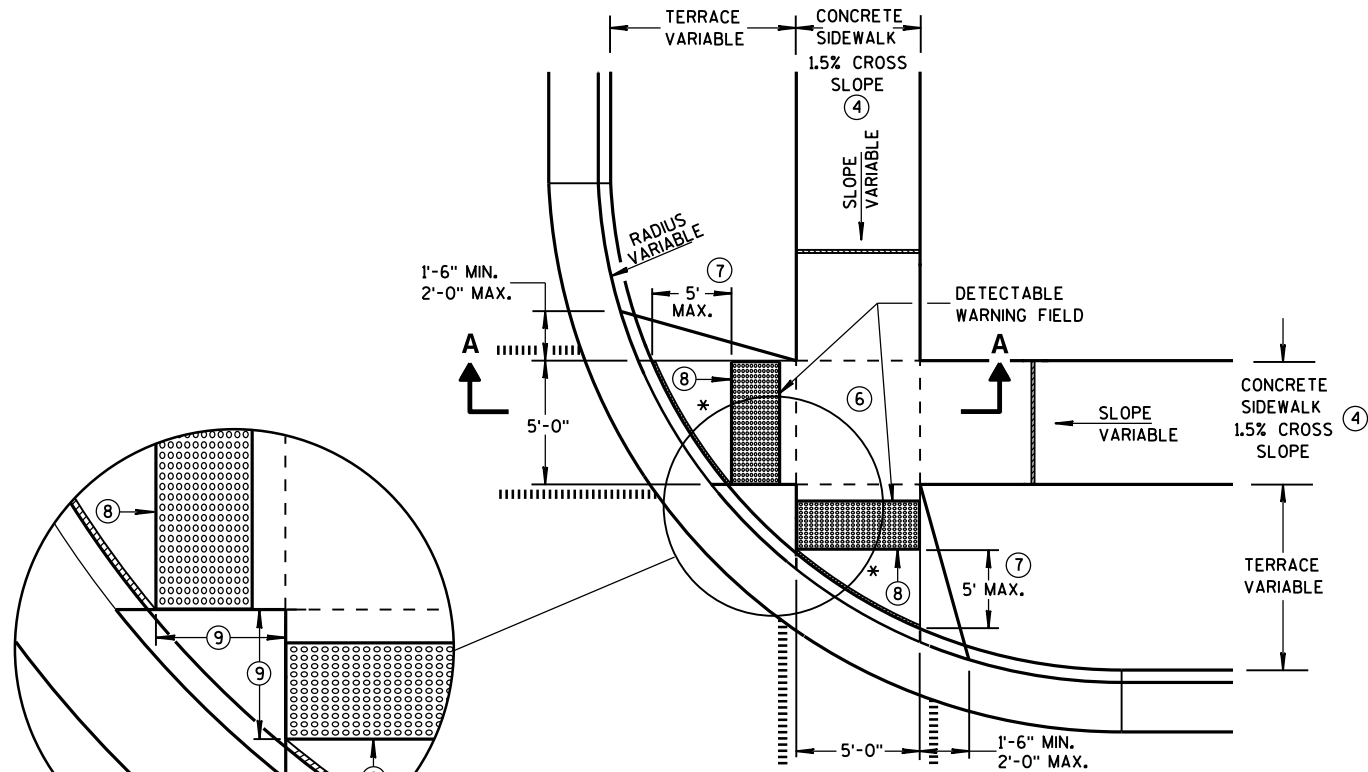
- ① THIS POINT IS AN EXTENSION OF OUTSIDE EDGE OF APPROACHING SIDEWALK WHERE IT MEETS THE BACK OF CONCRETE CURB.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑤ PROVIDE A LEVEL LANDING IN THE STREET AND GUTTER AREA. (2% MAXIMUM SLOPE IN ANY DIRECTION). WHEN THE GUTTER SLOPE EXCEEDS 2%, CONSTRUCT THE LEVEL LANDING IN THE STREET AREA.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.

LEGEND

- 1/2" EXPANSION JOINT-SIDEWALK
- - - - CONTRACTION JOINT FIELD LOCATED
- ||||| PAVEMENT MARKING CROSSWALK (WHITE)
- ALTERNATIVE LAYOUT

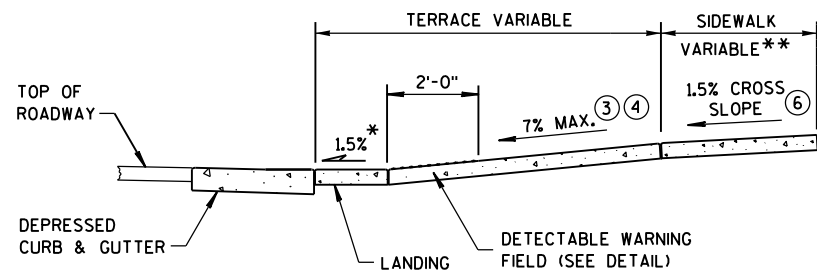
**CURB RAMPS
TYPES 1 AND 1-A**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



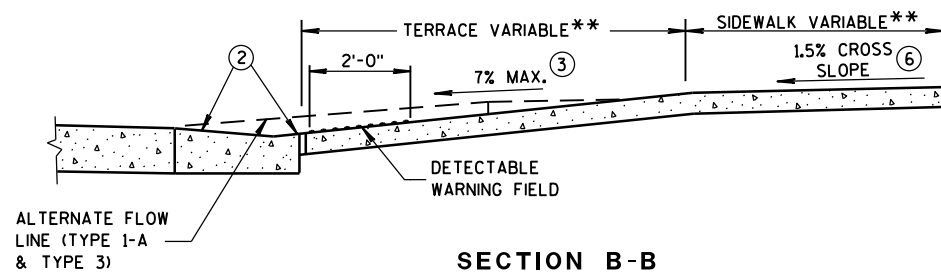
PLAN VIEW
TYPE 2 RAMP
(ON LINE WITH SIDEWALK)

* MAXIMUM 2.0% SLOPE
IN ALL DIRECTIONS IN
FRONT OF GRADE BREAK



SECTION A-A

** WIDTH SHOWN ELSEWHERE
IN THE PLANS



SECTION B-B

GENERAL NOTES

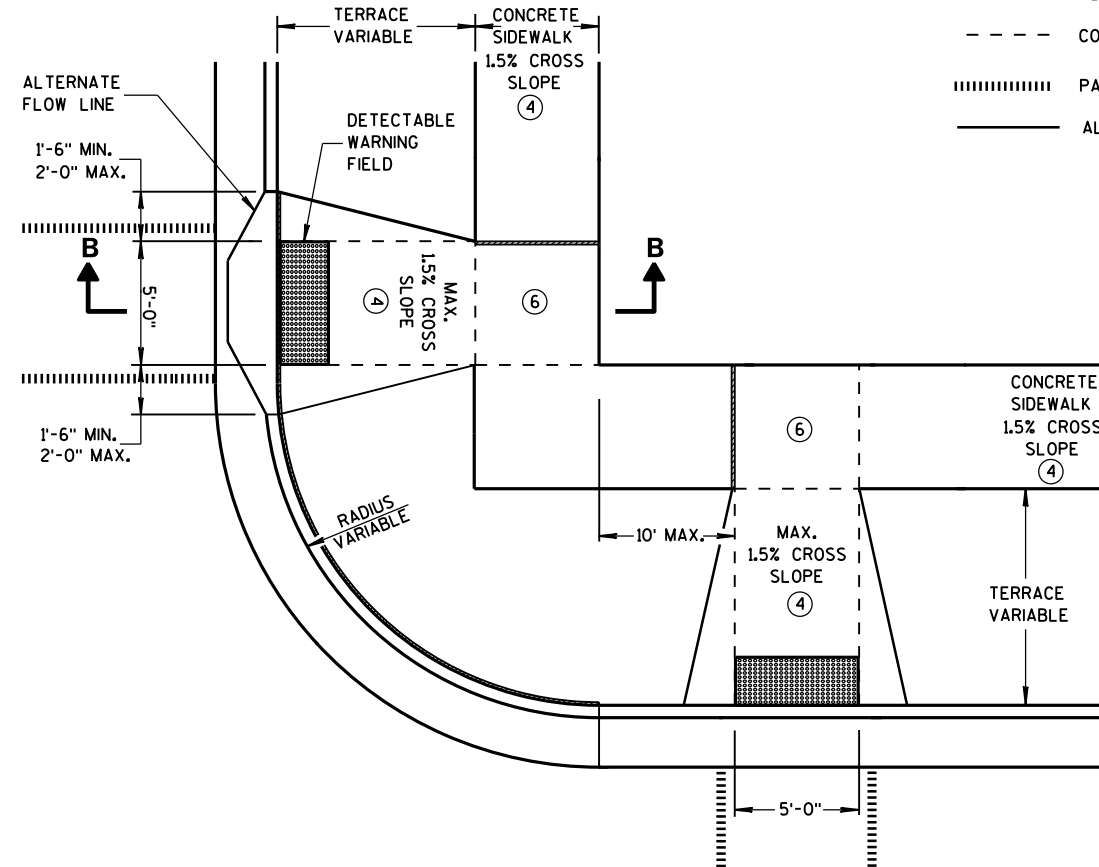
USE THE TYPE 3 RAMP ONLY WHEN A TYPE 1 OR TYPE 2 CANNOT BE ACHIEVED BECAUSE OF FIELD CONDITIONS.

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑦ WHEN THIS DISTANCE EXCEEDS 5 FEET, USE MULTIPLE DETECTABLE WARNING PANELS ACROSS THE RAMP AND STAGGER ADDITIONAL DETECTABLE WARNING PANEL(S) FORWARD TO REDUCE THIS DISTANCE.
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- ⑨ WHEN THIS DISTANCE IS LESS THAN 6'-0", IT MAY BE DIFFICULT TO ACHIEVE A 7% SLOPE OR FLATTER ALONG THE RAMP. REDUCE CURB HEIGHT IN TRIANGLE AREA TO ACHIEVE 7% SLOPE OR FLATTER ON RAMP. 2" MINIMUM CURB HEIGHT.

LEGEND

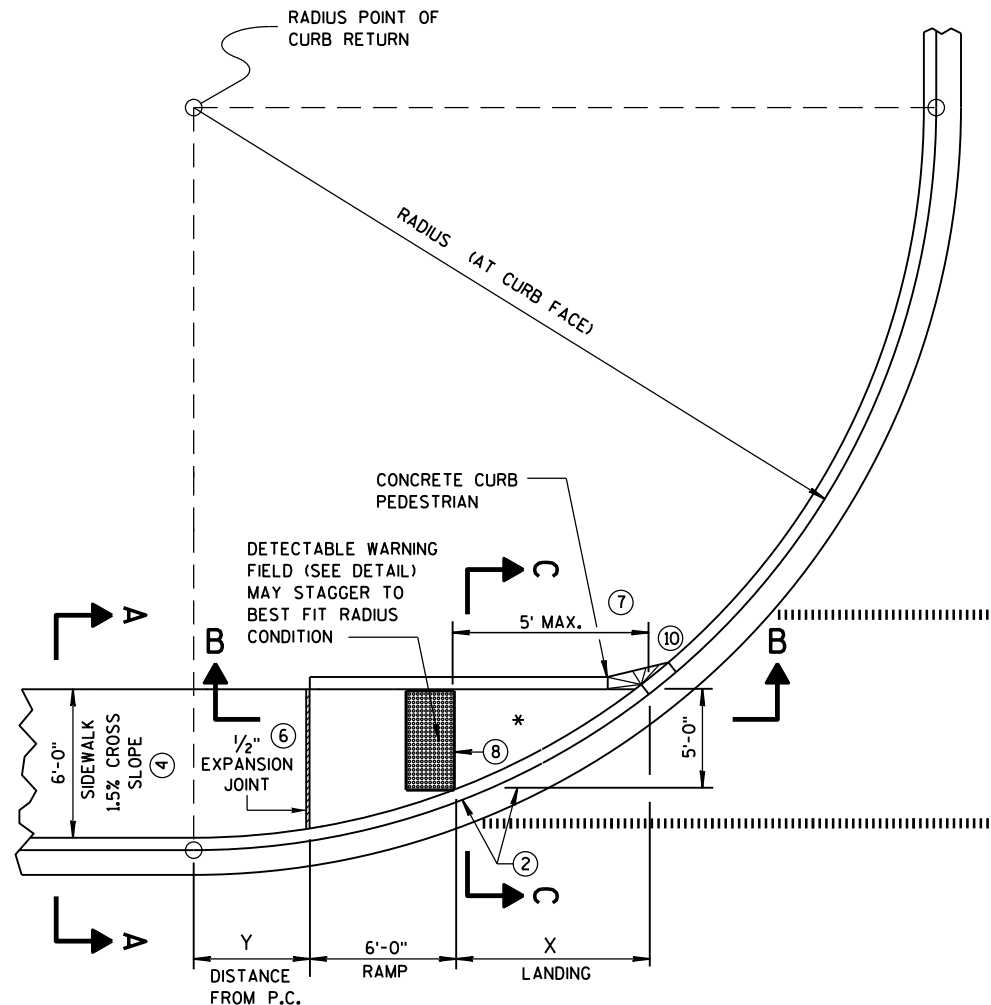
- 1/2" EXPANSION JOINT-SIDEWALK
- - - - CONTRACTION JOINT FIELD LOCATED
- ||||| PAVEMENT MARKING CROSSWALK (WHITE)
- ALTERNATIVE LAYOUT



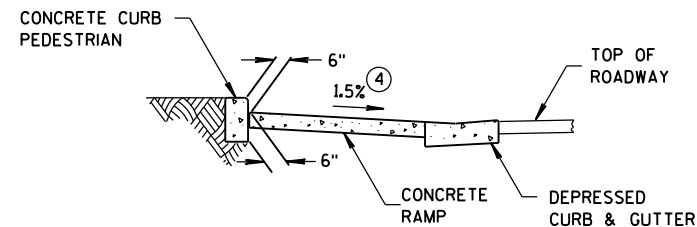
PLAN VIEW
TYPE 3 RAMP
(OUTSIDE OF CROSSWALK AREA)

CURB RAMPS
TYPES 2 AND 3

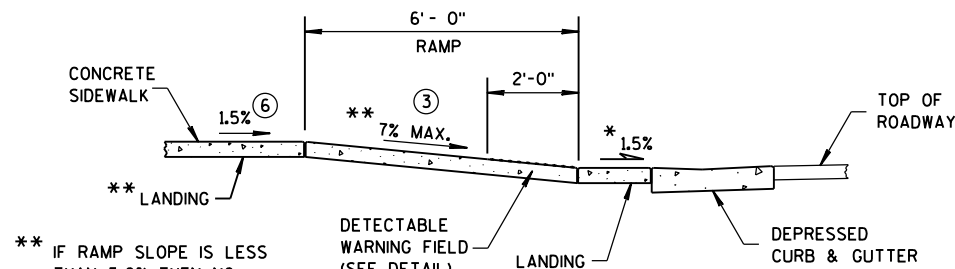
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CURB RAMP TYPE 4A
PLAN VIEW



SECTION C-C FOR TYPE 4A



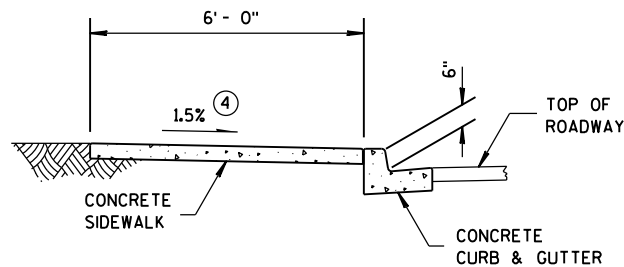
SECTION B-B FOR TYPE 4A

** IF RAMP SLOPE IS LESS THAN 5.0%, THEN NO ADJACENT UPHILL LANDING IS REQUIRED

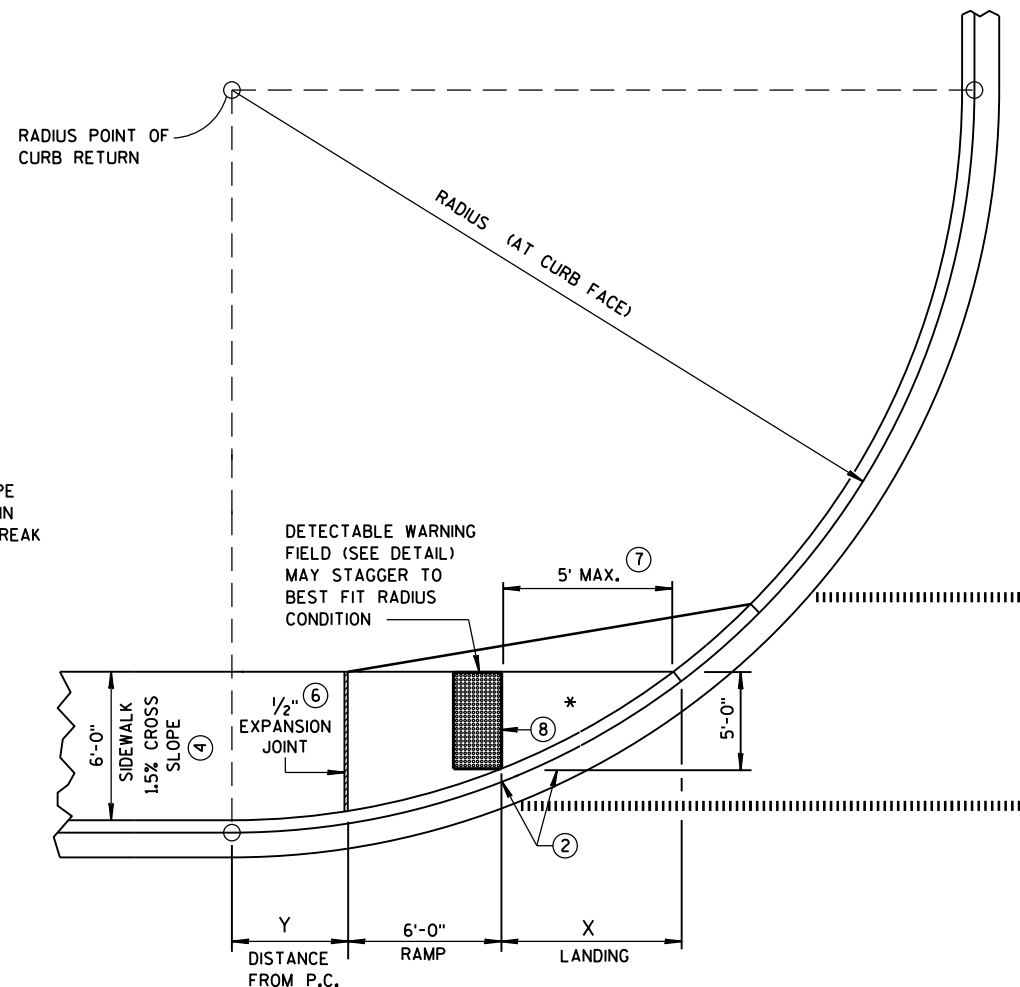
* MAXIMUM 2.0% SLOPE IN ALL DIRECTIONS IN FRONT OF GRADE BREAK

RADIUS (AT CURB FACE)	X	Y
20 FEET	6'-1 $\frac{3}{4}$ "	2'-7 $\frac{1}{4}$ "
30 FEET	7'-11 $\frac{3}{4}$ "	4'-8 $\frac{1}{4}$ "
40 FEET	9'-5 $\frac{1}{4}$ "	6'-5"
50 FEET	10'-8 $\frac{3}{4}$ "	7'-11 $\frac{1}{4}$ "
60 FEET	11'-10 $\frac{1}{4}$ "	9'-3 $\frac{1}{2}$ "

INTERMEDIATE RADII CAN BE INTERPOLATED



SECTION A-A FOR TYPE 4A



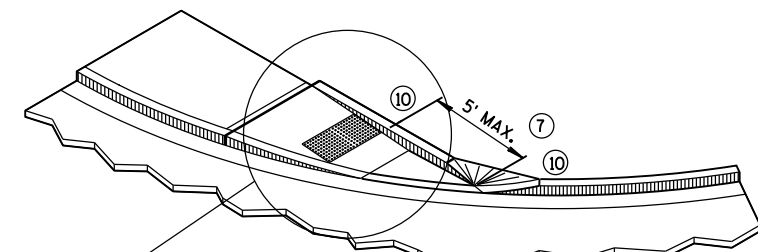
CURB RAMP TYPE 4A1
PLAN VIEW

GENERAL NOTES

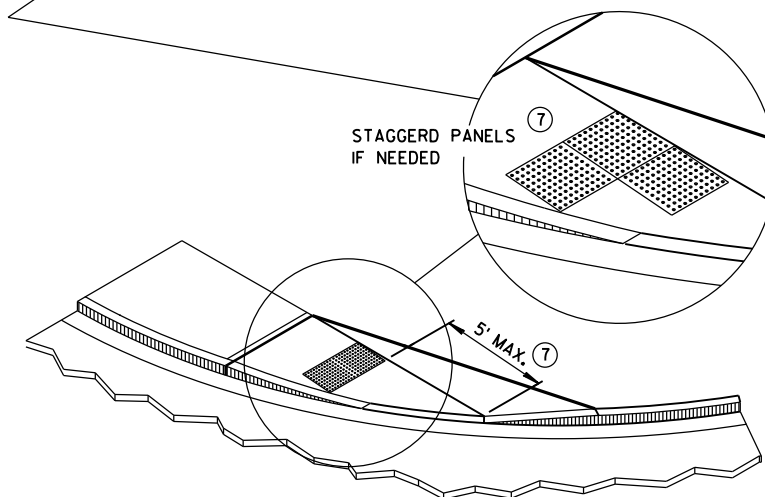
AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

- GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- WHEN THIS DISTANCE EXCEEDS 5 FEET, USE MULTIPLE DETECTABLE WARNING PANELS ACROSS THE RAMP AND STAGGER ADDITIONAL DETECTABLE WARNING PANEL(S) FORWARD TO REDUCE THIS DISTANCE.
- PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.



ISOMETRIC VIEW FOR TYPE 4A



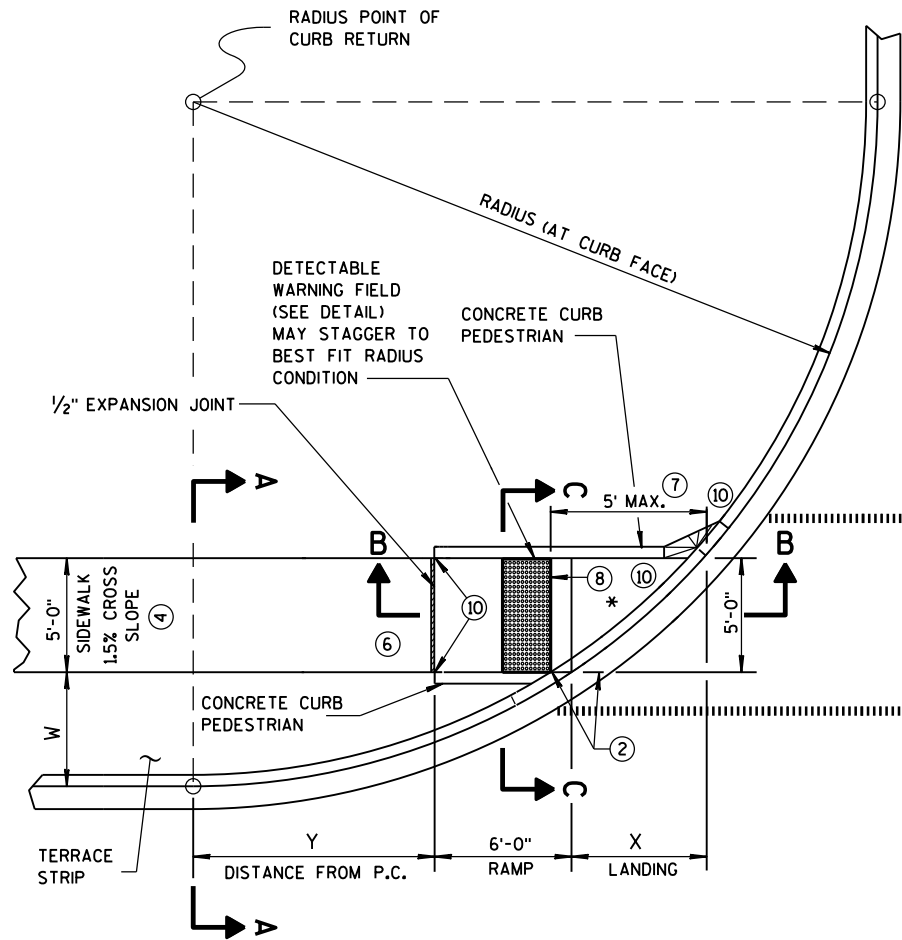
ISOMETRIC VIEW FOR TYPE 4A1

LEGEND

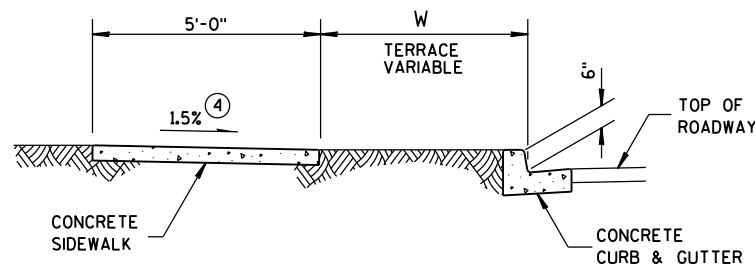
- 1/2" EXPANSION JOINT-SIDEWALK
- CONTRACTION JOINT FIELD LOCATED
- PAVEMENT MARKING CROSSWALK (WHITE)

CURB RAMPS
TYPES 4A AND 4A1

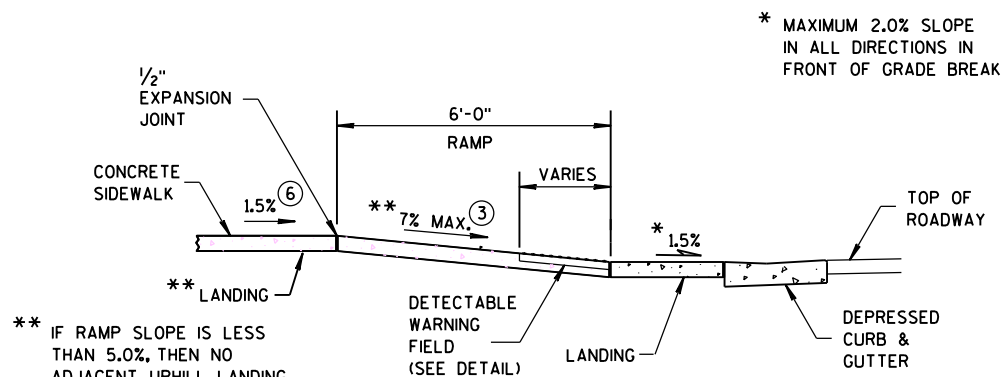
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CURB RAMP TYPE 4B
PLAN VIEW

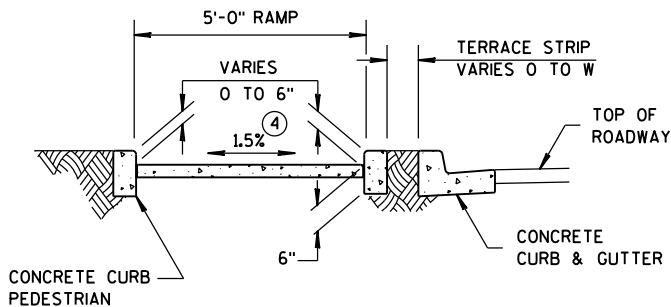


SECTION A-A FOR TYPE 4B

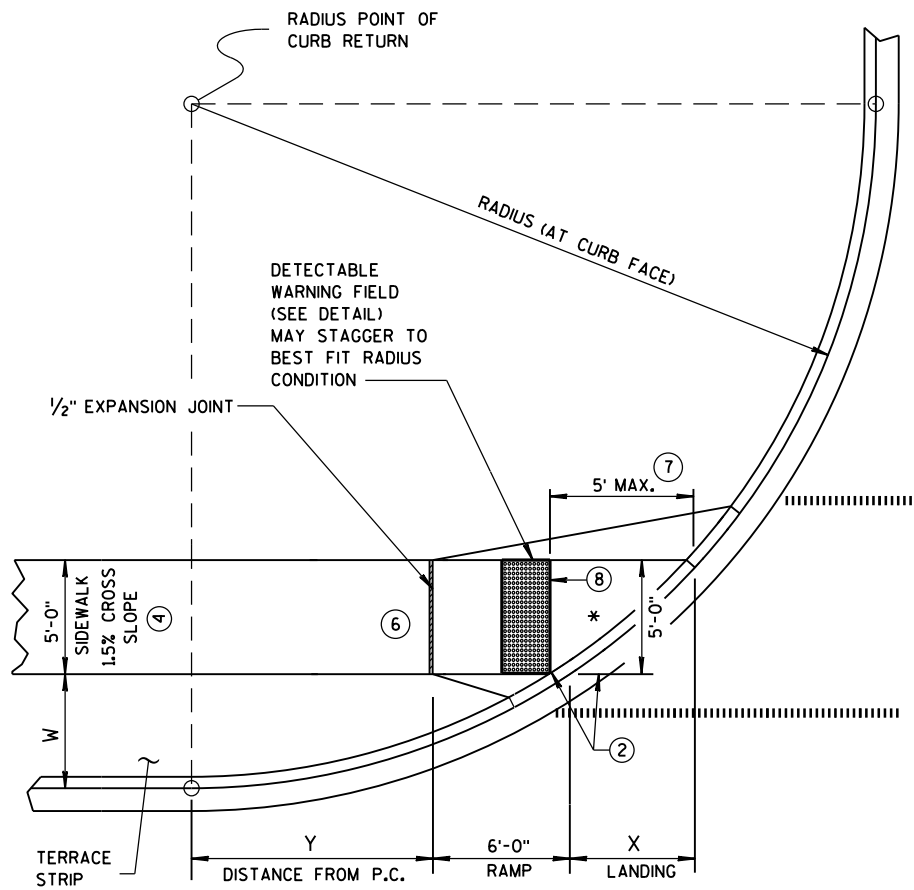


SECTION B-B FOR TYPE 4B

- LEGEND**
- 1/2" EXPANSION JOINT-SIDEWALK
 - CONTRACTION JOINT FIELD LOCATED
 - PAVEMENT MARKING CROSSWALK (WHITE)



SECTION C-C FOR TYPE 4B

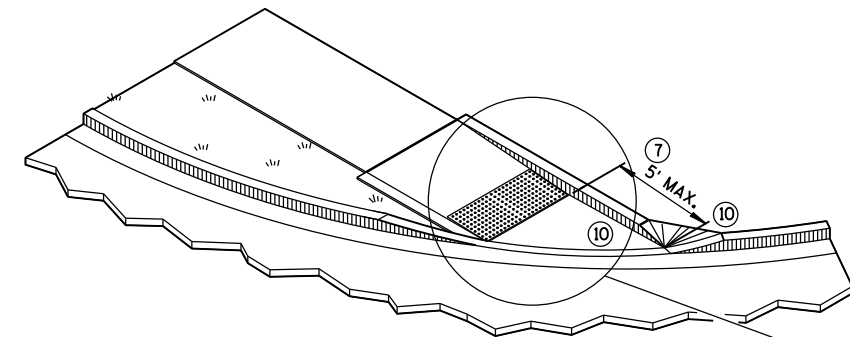


CURB RAMP TYPE 4B1
PLAN VIEW

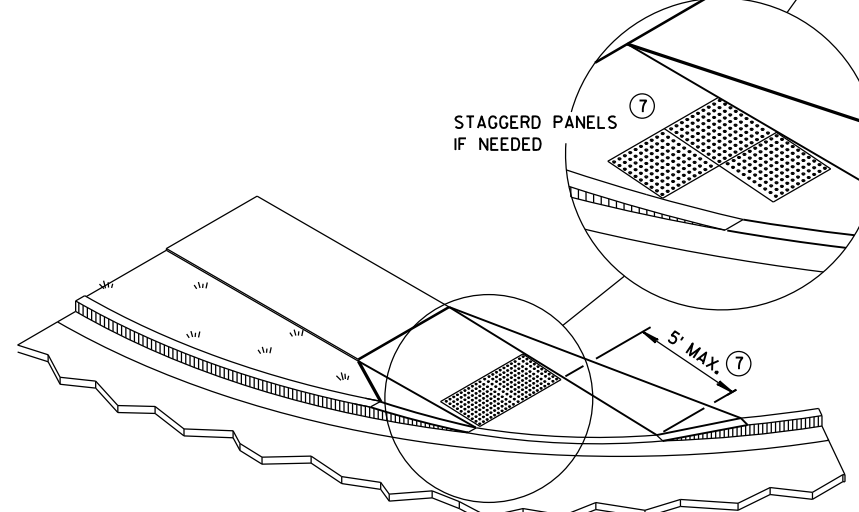
RADIUS (AT CURB FACE)	W = 3' - 0"		W = 4' - 0"		W = 5' - 0"		W = 6' - 0"		W = 7' - 0"	
	X	Y	X	Y	X	Y	X	Y	X	Y
20 FEET	5'-5 1/2"	4'-6 1/2"	4'-8 1/2"	6'-0"	4'-1"	7'-2 3/4"	3'-7"	8'-3 1/2"	3'-1 1/2"	9'-2 1/2"
30 FEET	7'-3 3/4"	7'-1"	6'-5 1/2"	8'-11 1/2"	5'-9 1/4"	10'-7"	5'-2 1/2"	12'-0"	4'-8 3/4"	13'-3 1/4"
40 FEET	8'-9 1/2"	9'-2 1/2"	7'-10"	11'-5 1/4"	7'-1"	13'-4 1/2"	6'-5 3/4"	15'-3/4"	5'-11 1/2"	16'-7 1/4"
50 FEET	10'-3/4"	11'-3/4"	9'-1/4"	13'-7 1/4"	8'-2 1/2"	15'-9 1/2"	7'-6 1/2"	17'-9"	6'-11 3/4"	19'-6 1/4"
60 FEET	11'-2 1/2"	12'-8 3/4"	10'-3/4"	15'-6 1/2"	9'-2 1/4"	17'-11 3/4"	8'-5 3/4"	20'-1 3/4"	7'-10 1/2"	22'-1 1/2"

GENERAL NOTES

- INTERMEDIATE RADII CAN BE INTERPOLATED
- AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS. DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
 - ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
 - ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
 - ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
 - ⑦ WHEN THIS DISTANCE EXCEEDS 5 FEET, USE MULTIPLE DETECTABLE WARNING PANELS ACROSS THE RAMP AND STAGGER ADDITIONAL DETECTABLE WARNING PANEL(S) FORWARD TO REDUCE THIS DISTANCE.
 - ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
 - ⑩ INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.



ISOMETRIC VIEW FOR TYPE 4B

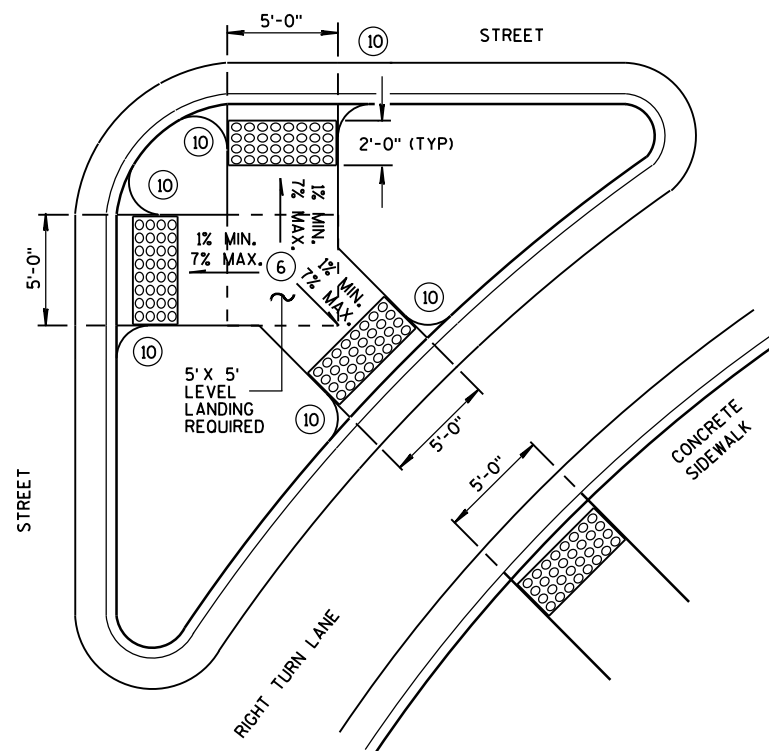


ISOMETRIC VIEW FOR TYPE 4B1

CURB RAMPS
TYPE 4B AND 4B1

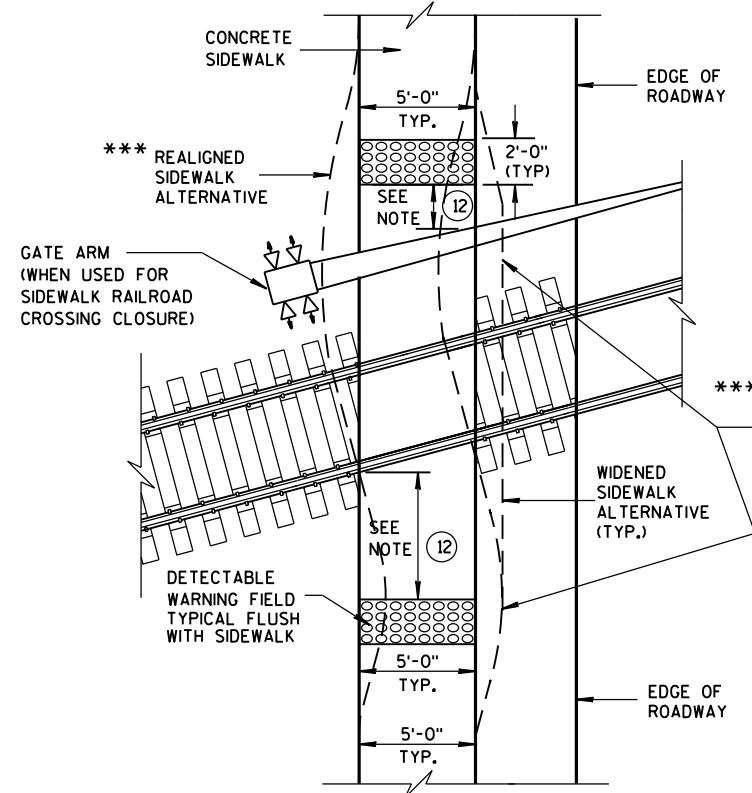
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

REFER TO GENERAL NOTES ② AND ③
FOR ALL ISLAND CURB RAMPS

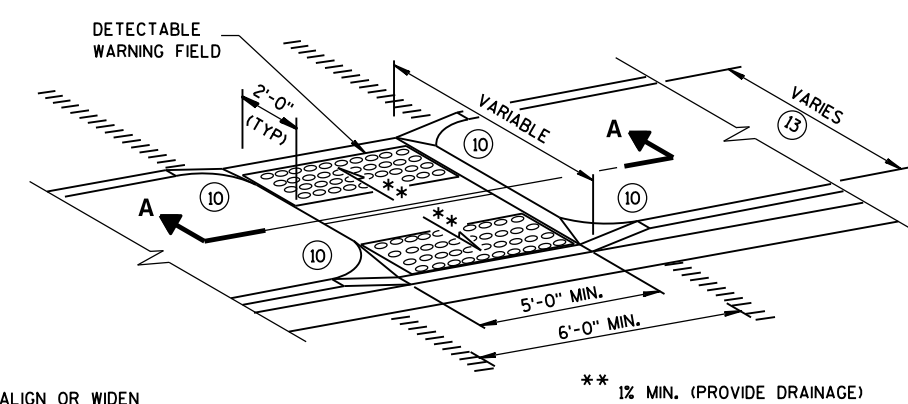


TYPE 6

DETECTABLE WARNING AT ISLANDS

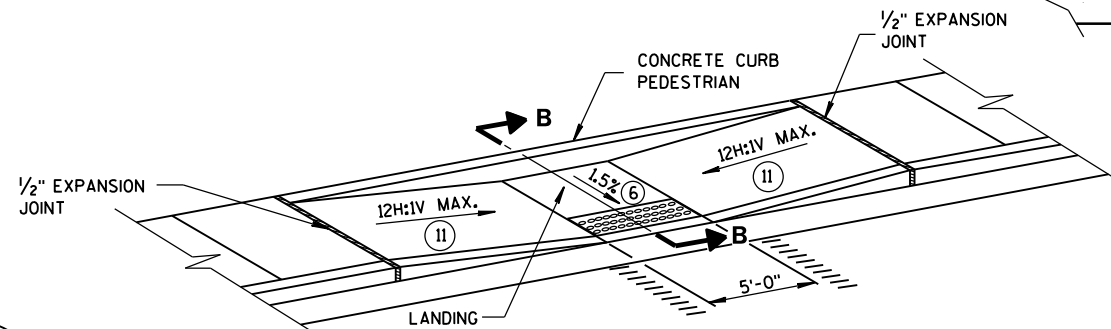


TYPE 8
DETECTABLE WARNINGS
AT RAILROAD CROSSING

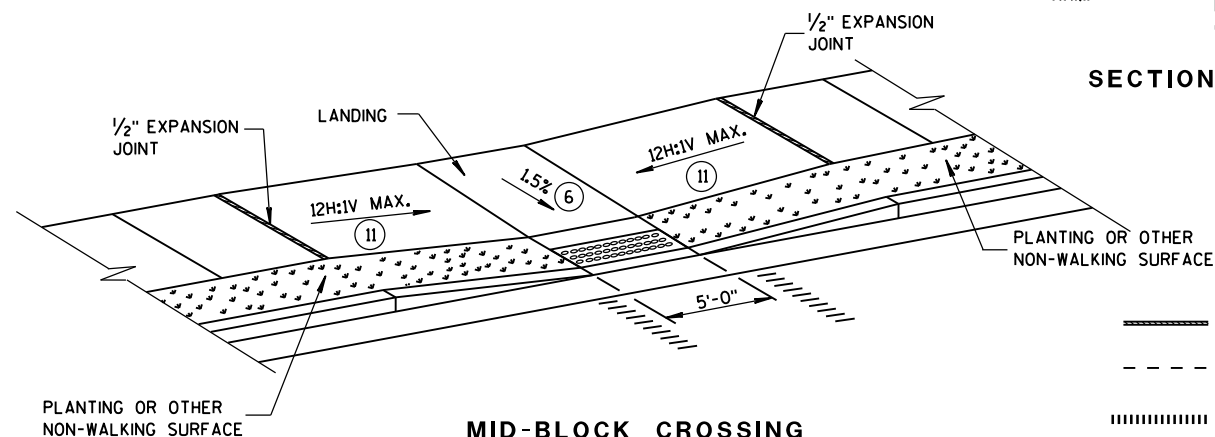


MEDIAN ISLAND
NON-ELEVATED CROSSING
TYPE 5

*** DETAILS TO BE DETERMINED
BY DESIGNER

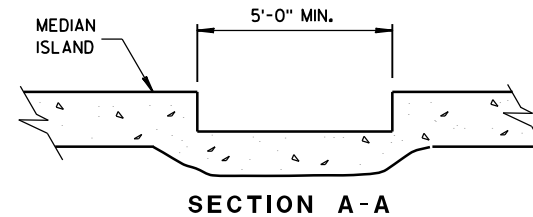


MID-BLOCK CROSSING
TYPE 7A

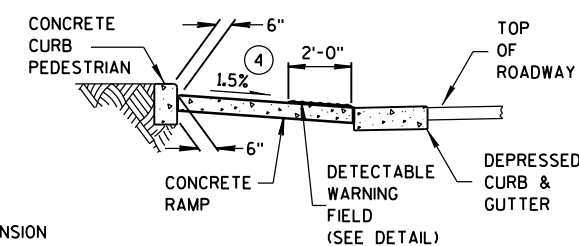


MID-BLOCK CROSSING
TYPE 7B

NOTE: THESE PARALLEL AND PARALLEL/PERPENDICULAR CURB RAMPS
MAY BE USED AT INTERSECTIONS AND MID BLOCK LOCATIONS.



SECTION A-A



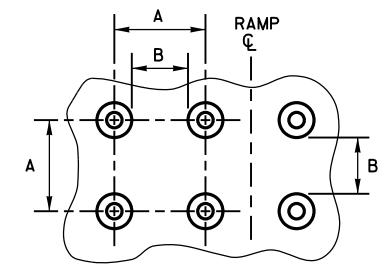
SECTION B-B

LEGEND

- 1/2" EXPANSION JOINT-SIDEWALK
- - - - CONTRACTION JOINT FIELD LOCATED
- ||||| PAVEMENT MARKING CROSSWALK (WHITE)

GENERAL NOTES

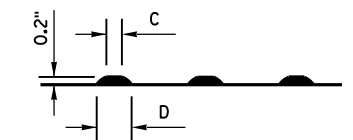
- SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2%.
- DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑩ INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.
- ⑪ SLOPE SIDEWALK TOWARD LANDING AS SHOWN WHERE THERE IS NO TERRACE OR WHERE THE TERRACE WIDTH IS LESS THAN 6 FEET WIDE.
- ⑫ THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO A RAILROAD CROSSING SHALL BE 15 FEET ± 0.1' FROM THE FACE OF THE GATE ARM IF THE GATE ARM EXTENDS ACROSS THE SIDEWALK. WHERE THERE IS NO PEDESTRIAN GATE, THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO THE RAILROAD CROSSING SHALL BE 15 FEET FROM THE NEAREST RAIL.
- ⑬ DO NOT INSTALL DETECTABLE WARNING FIELDS IF MEDIAN WIDTH BETWEEN BACK OF CURBS IS LESS THAN 6 FEET.



PLAN VIEW

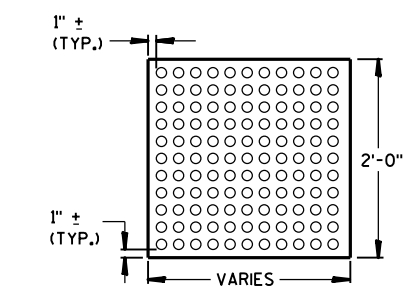
	MIN.	MAX.
A	1.6"	2.4"
B	0.65"	1.5"
C	*	*
D	0.9"	1.4"

* THE C DIMENSION IS 50% TO
65% OF THE D DIMENSION.



ELEVATION VIEW

TRUNCATED DOMES
DETECTABLE WARNING PATTERN DETAIL



PLAN VIEW
DETECTABLE WARNING
FIELD (TYPICAL)

CURB RAMPS
TYPES 5, 6, 7A, 7B & 8

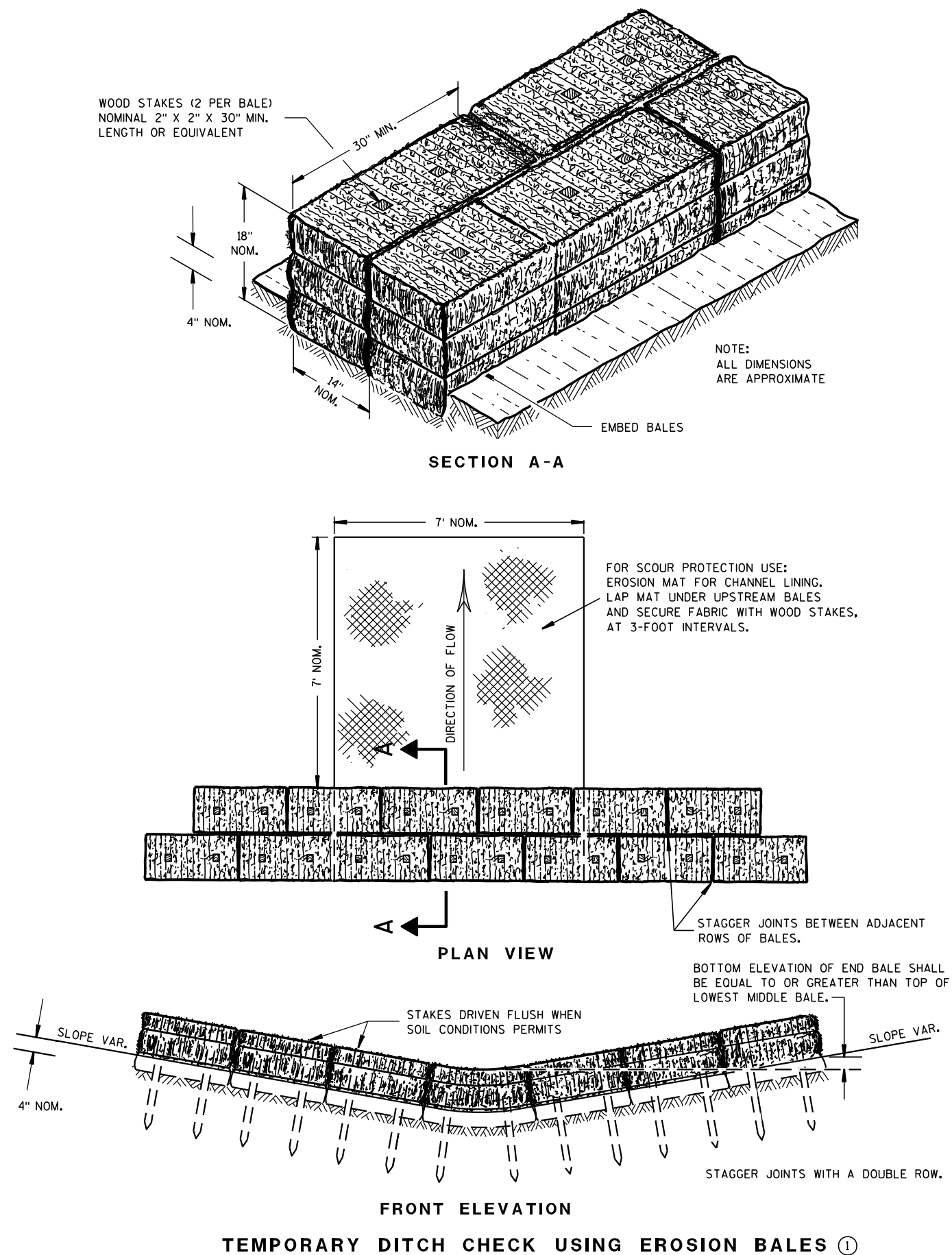
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015
DATE

FHWA

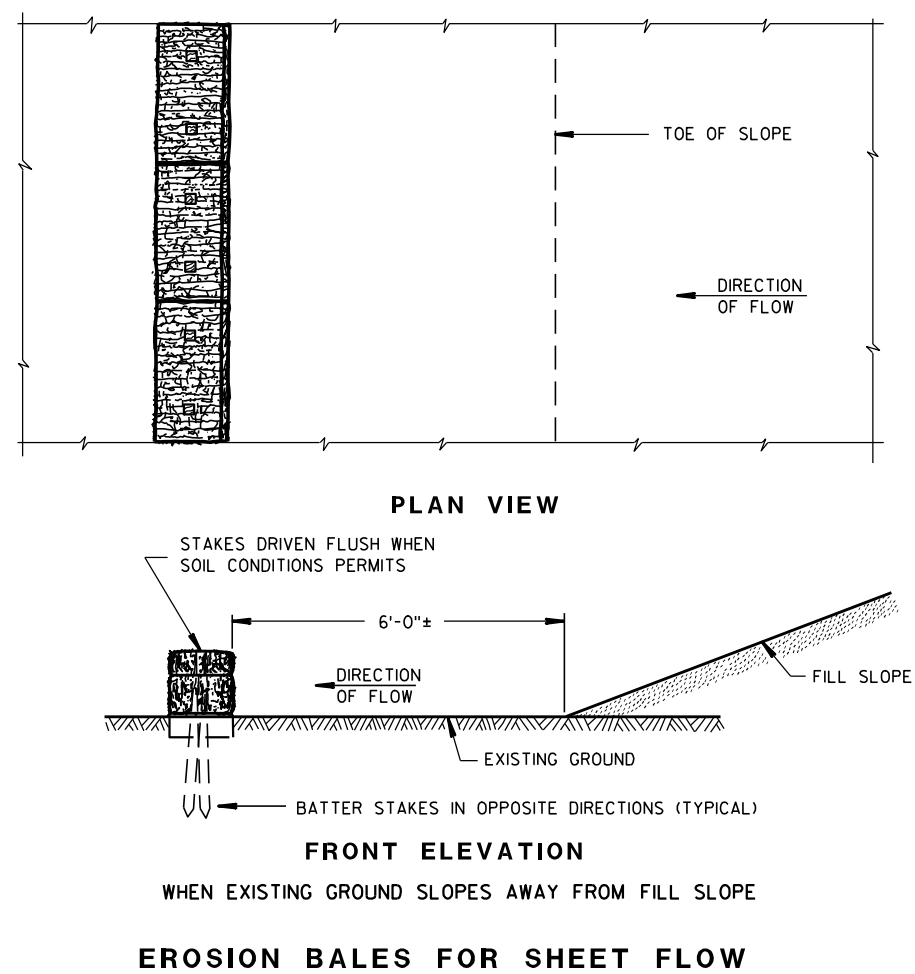
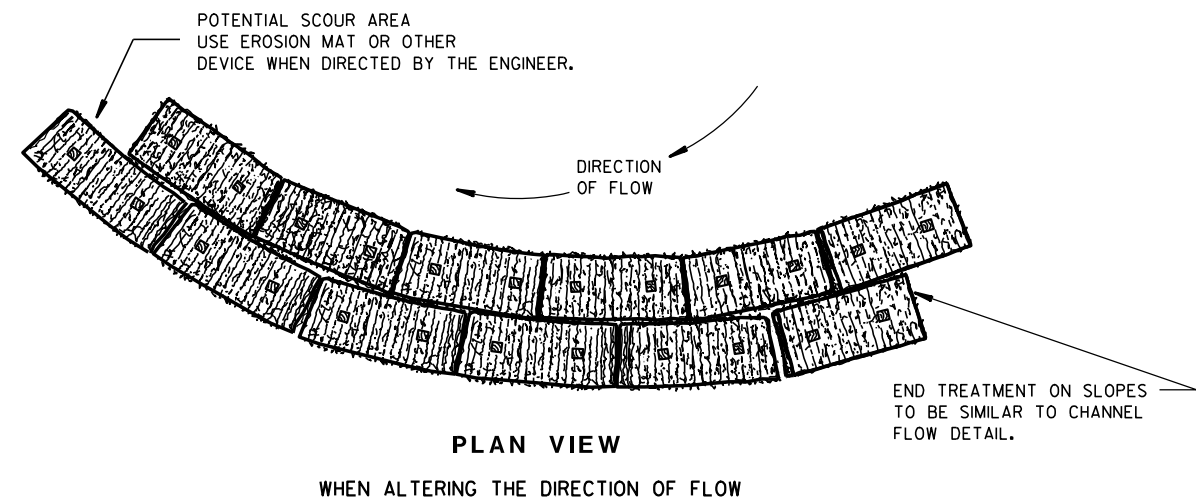
/s/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

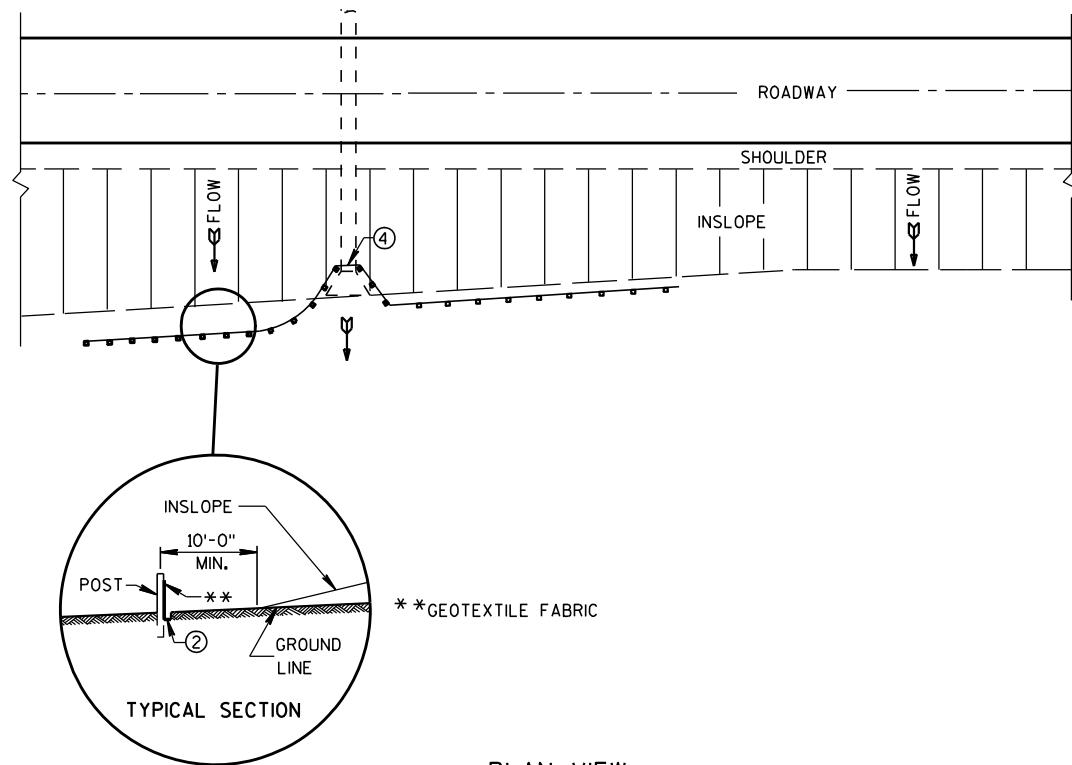
TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

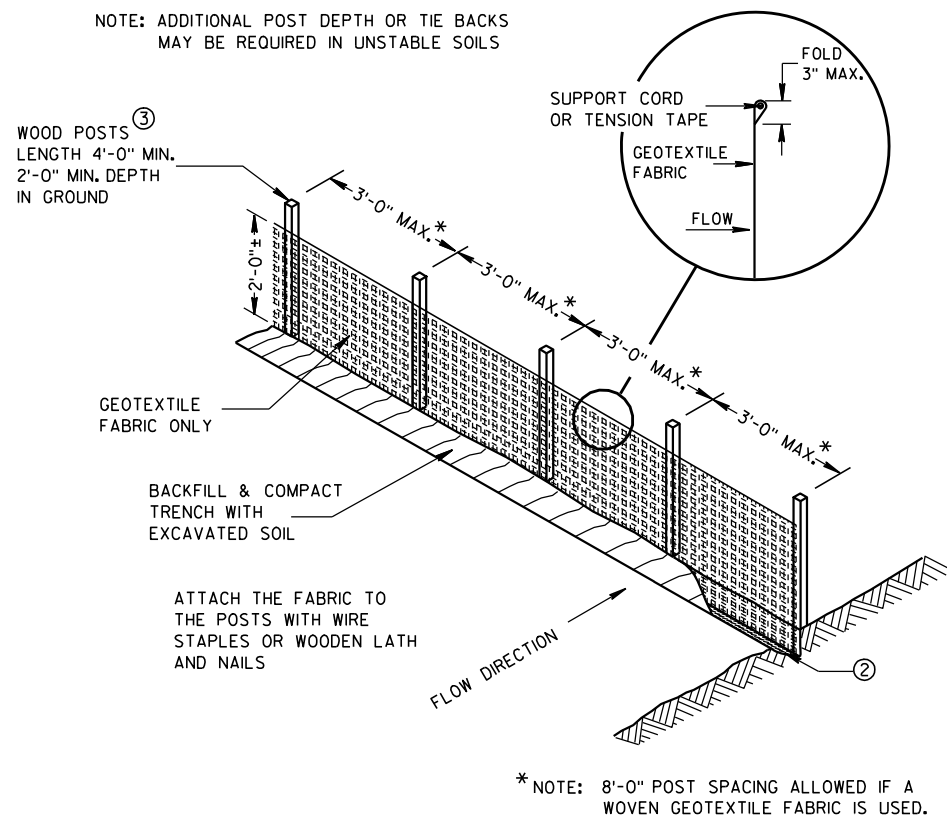
6/04/02
DATE/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA

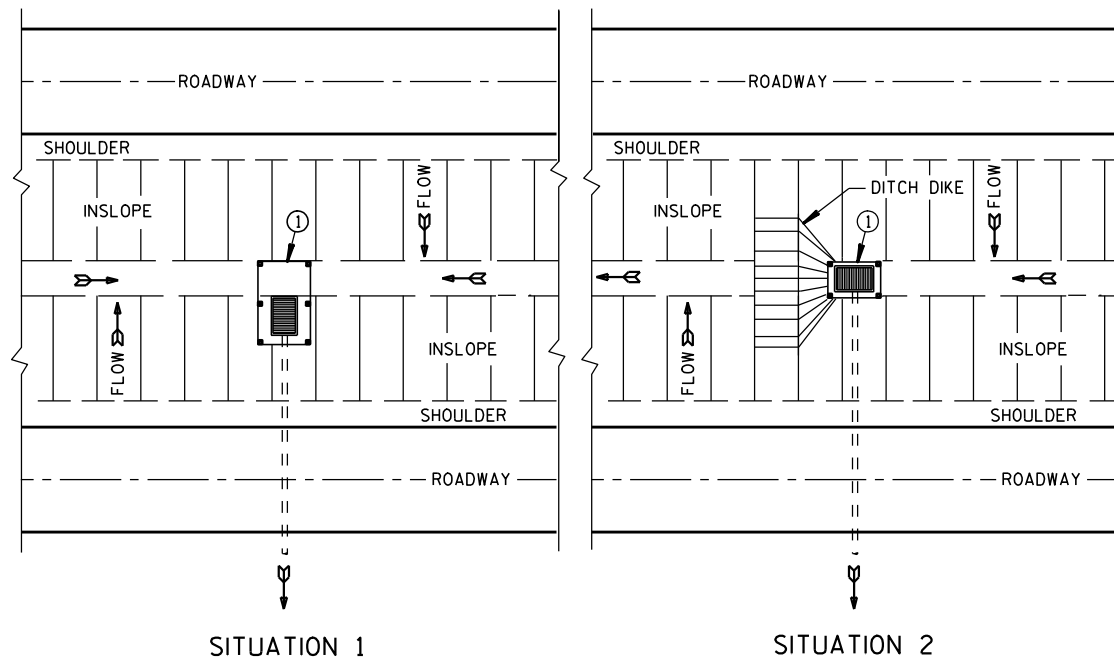


TYPICAL APPLICATION OF SILT FENCE

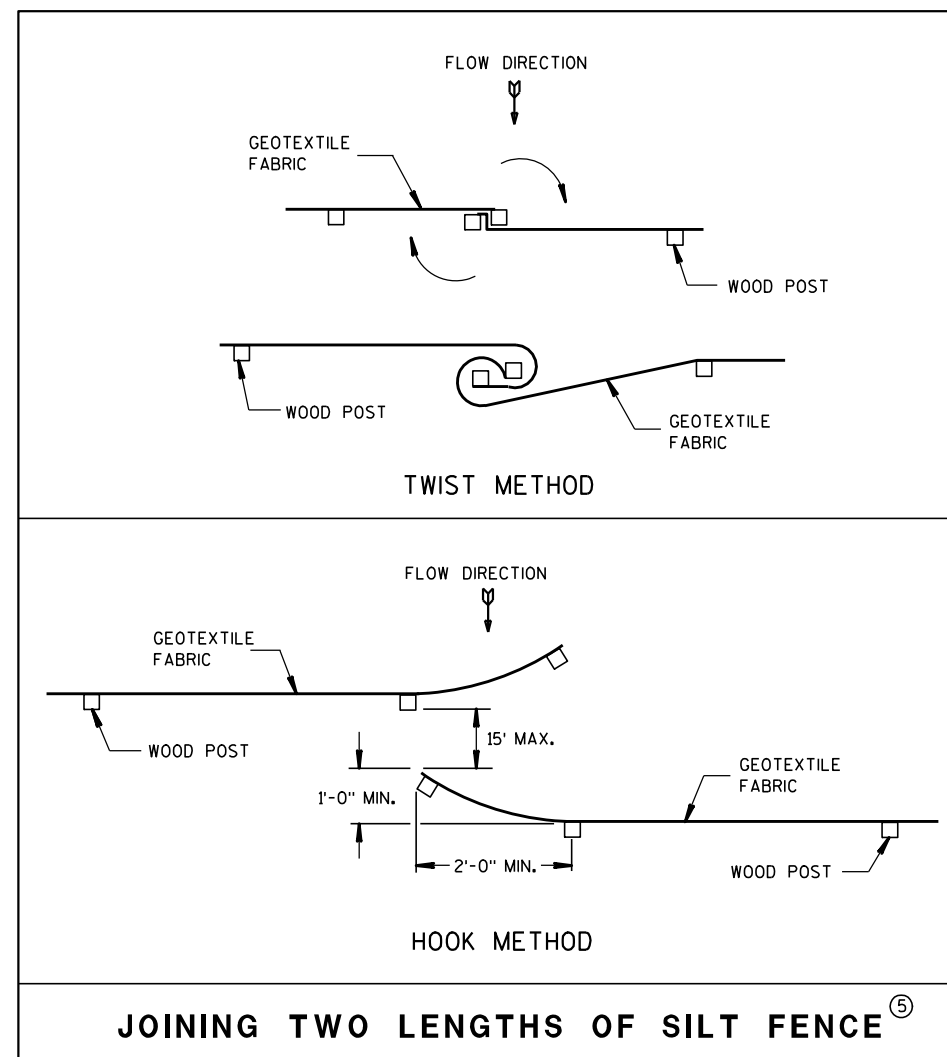
NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS



SILT FENCE



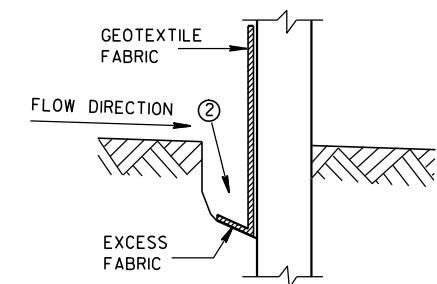
PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS



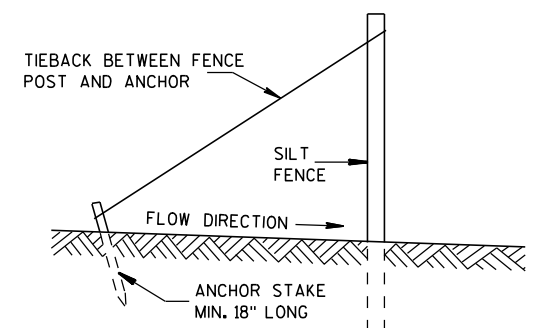
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

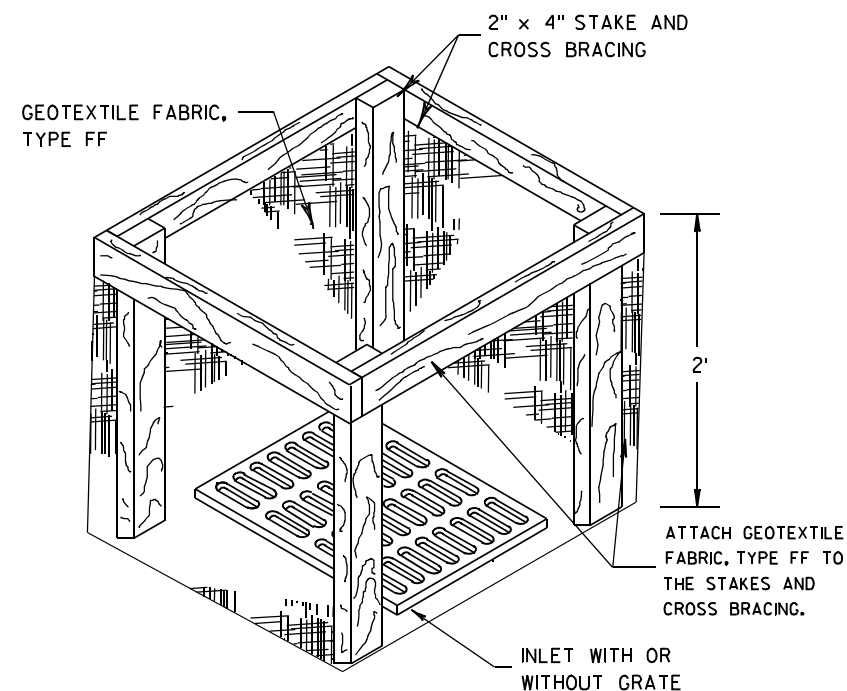
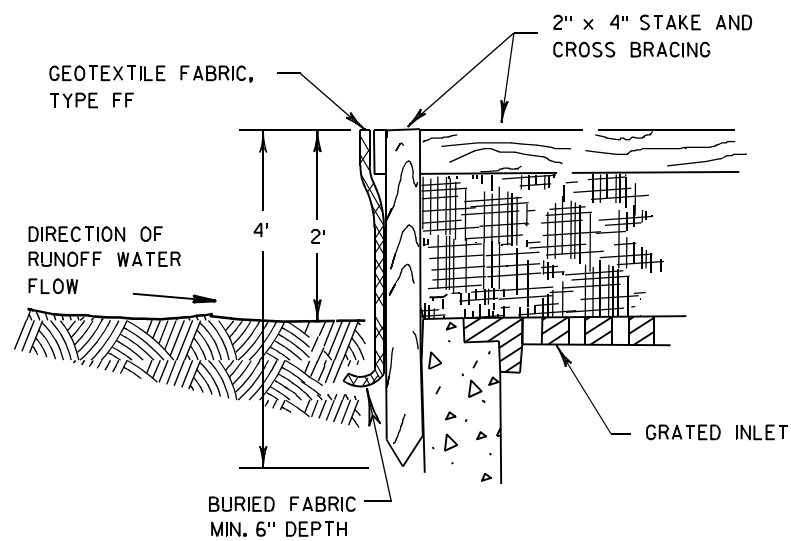
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4-29-05
DATE

FHWA

/S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



INLET PROTECTION, TYPE A

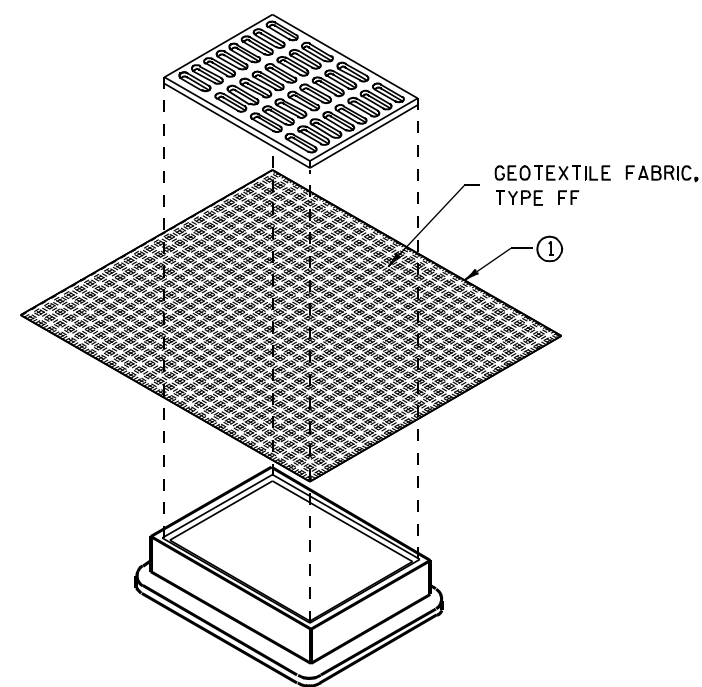
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

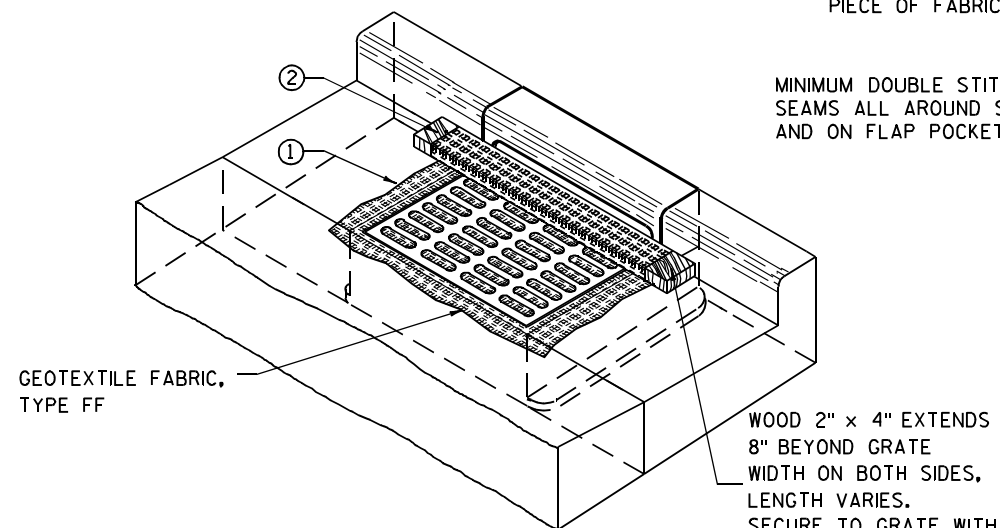
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

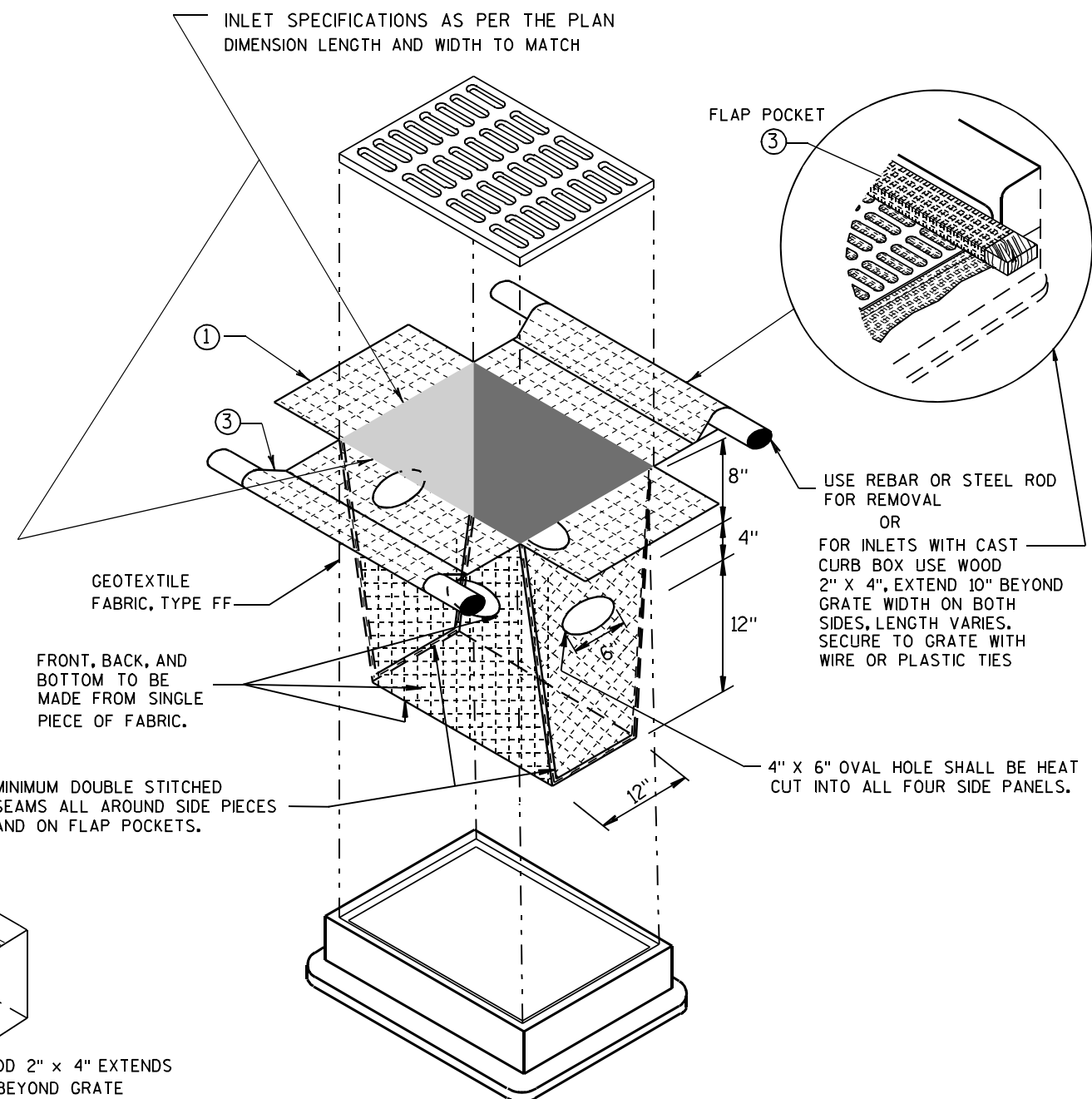
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLower THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



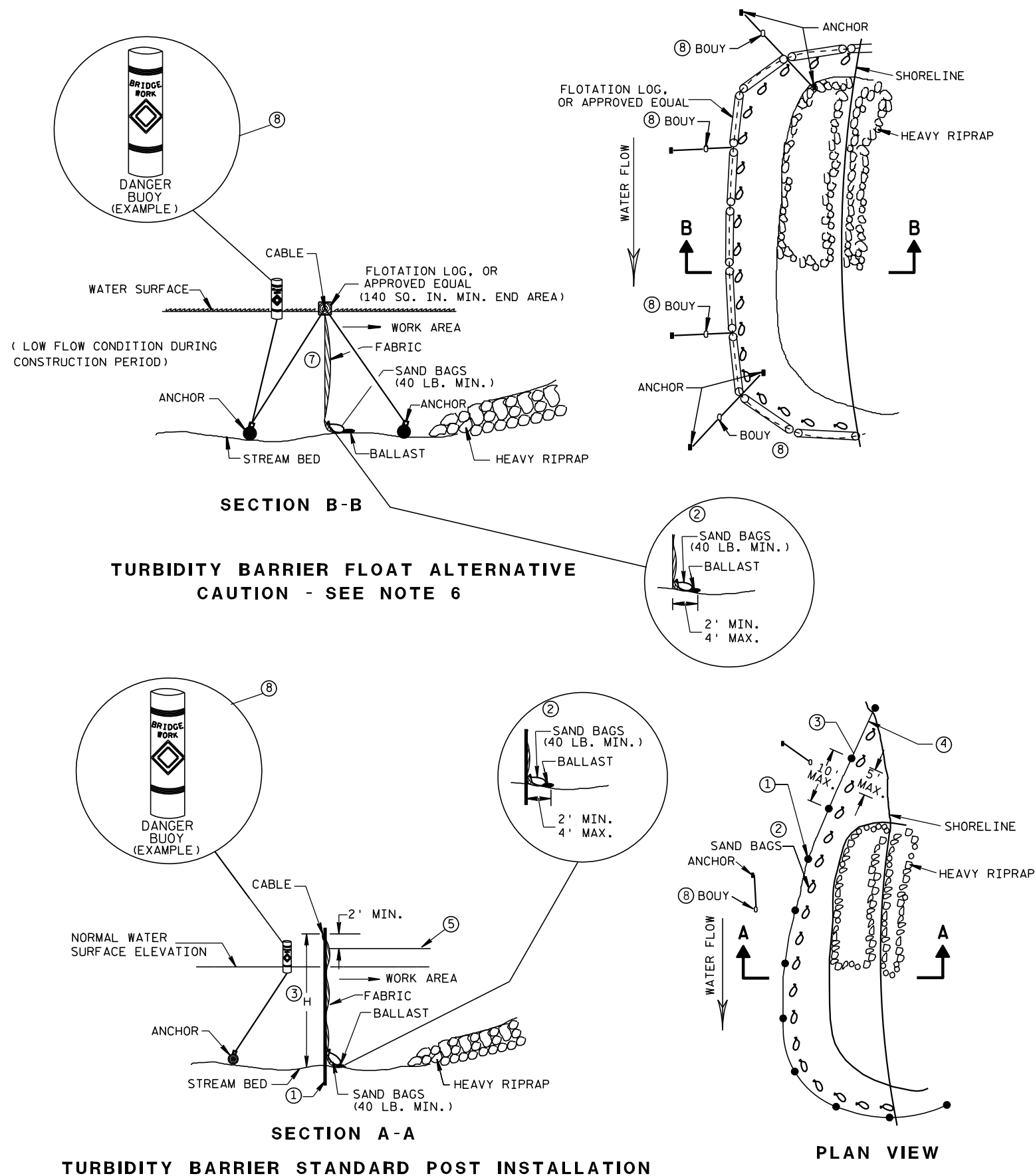
INLET PROTECTION, TYPE D

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

**INLET PROTECTION
TYPE A, B, C, AND D**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/16/02 /S/ Beth Cannestra
DATE
FHWA CHIEF ROADWAY DEVELOPMENT ENGINEER

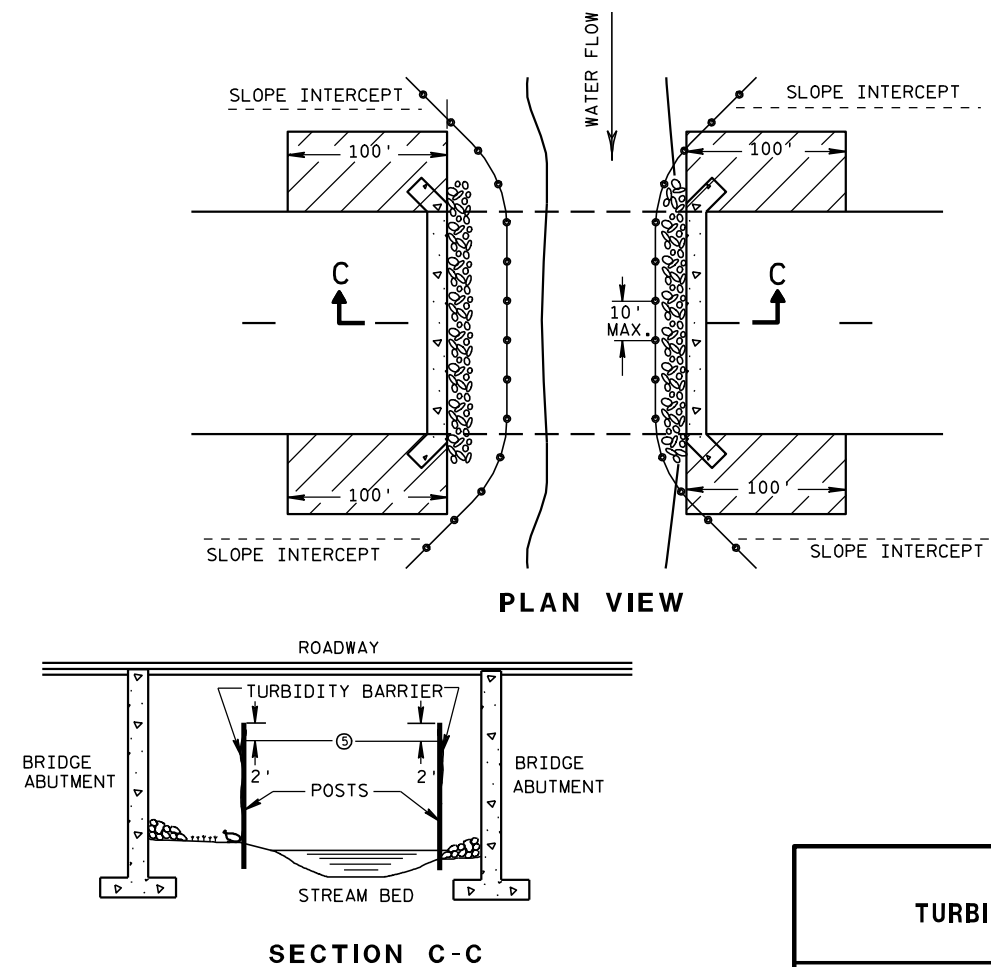


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

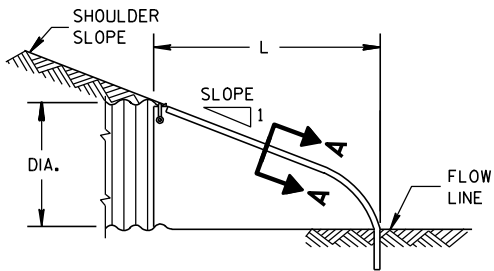
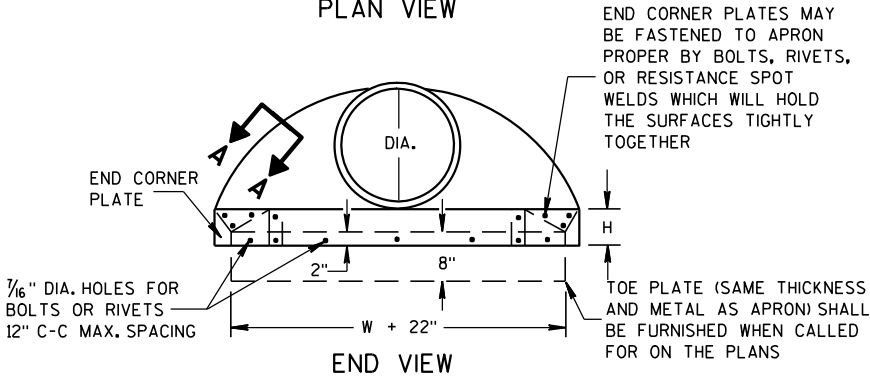
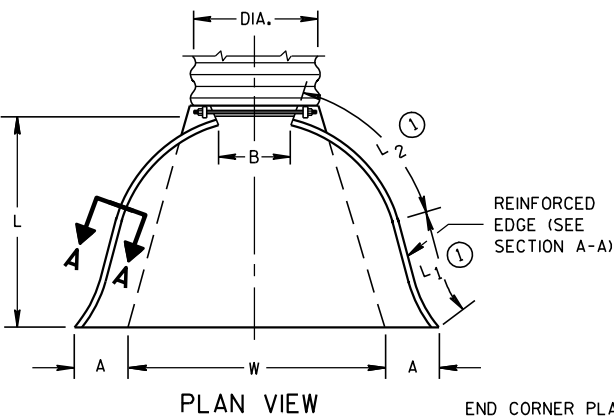
6/04/02
DATE

FWHA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

METAL APRON ENDWALLS											
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")		
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.

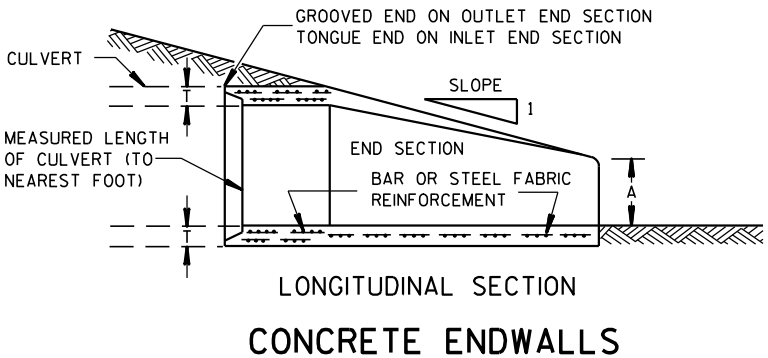
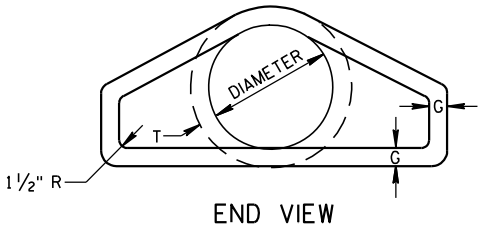
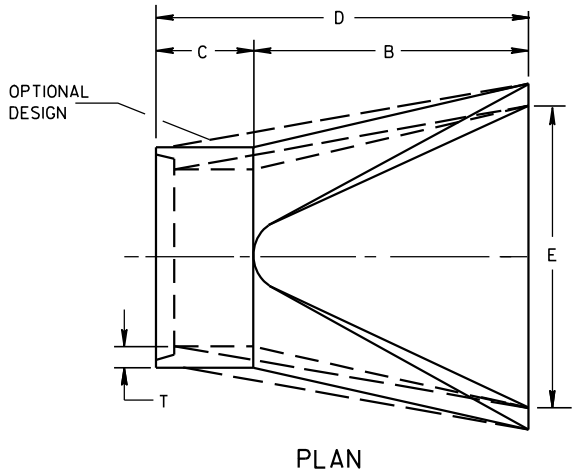
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



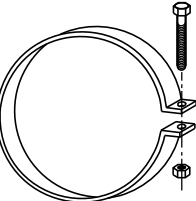
METAL ENDWALLS

REINFORCED CONCRETE APRON ENDWALLS											
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE			
	T	A	B	C	D	E	G				
12	2	4	24	48 1/8	72 1/8	24	2	3 to 1			
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1			
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1			
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1			
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1			
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1			
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1			
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1			
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1			
48	5	24	72	26	98	84	5	3 to 1			
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1			
60	6	30-35	60	39	99	96	5	2 to 1			
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1			
72	7	24-36	78	21	99	108	6	2 to 1			
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1			
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1			
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1			

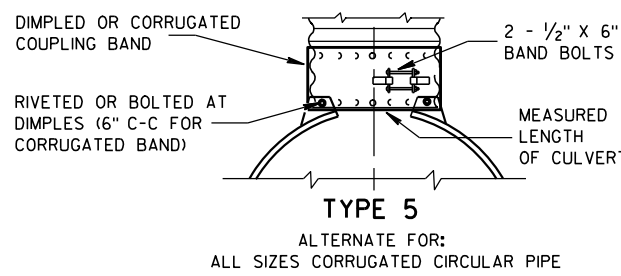
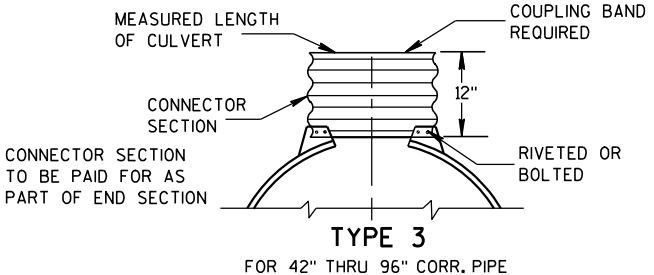
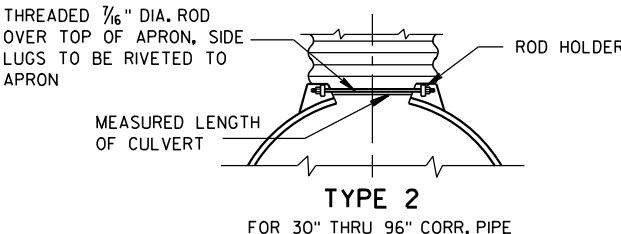
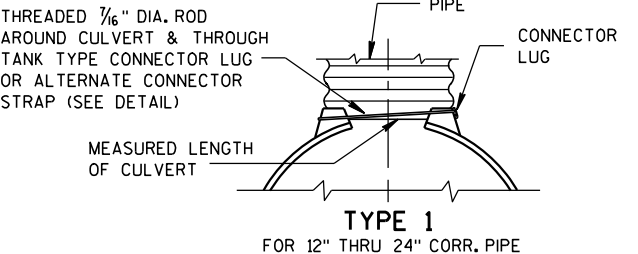
* MINIMUM
** MAXIMUM



1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



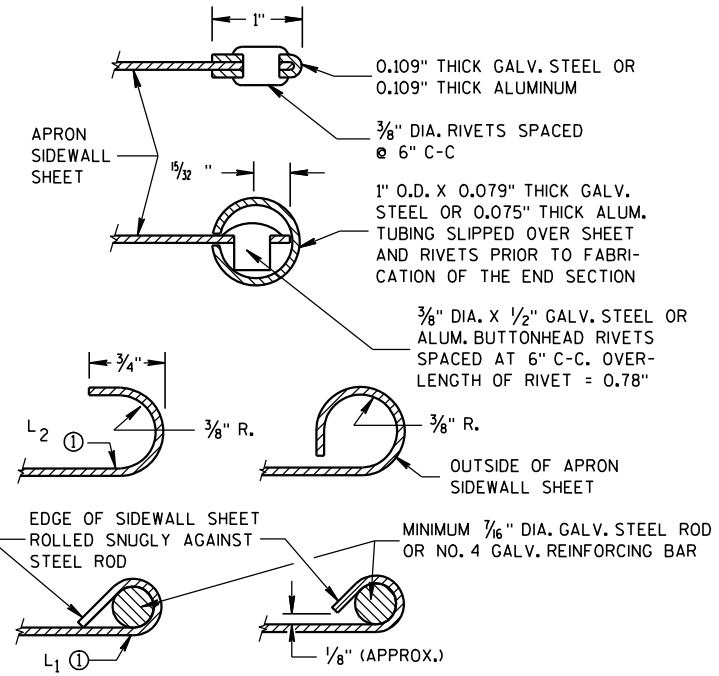
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

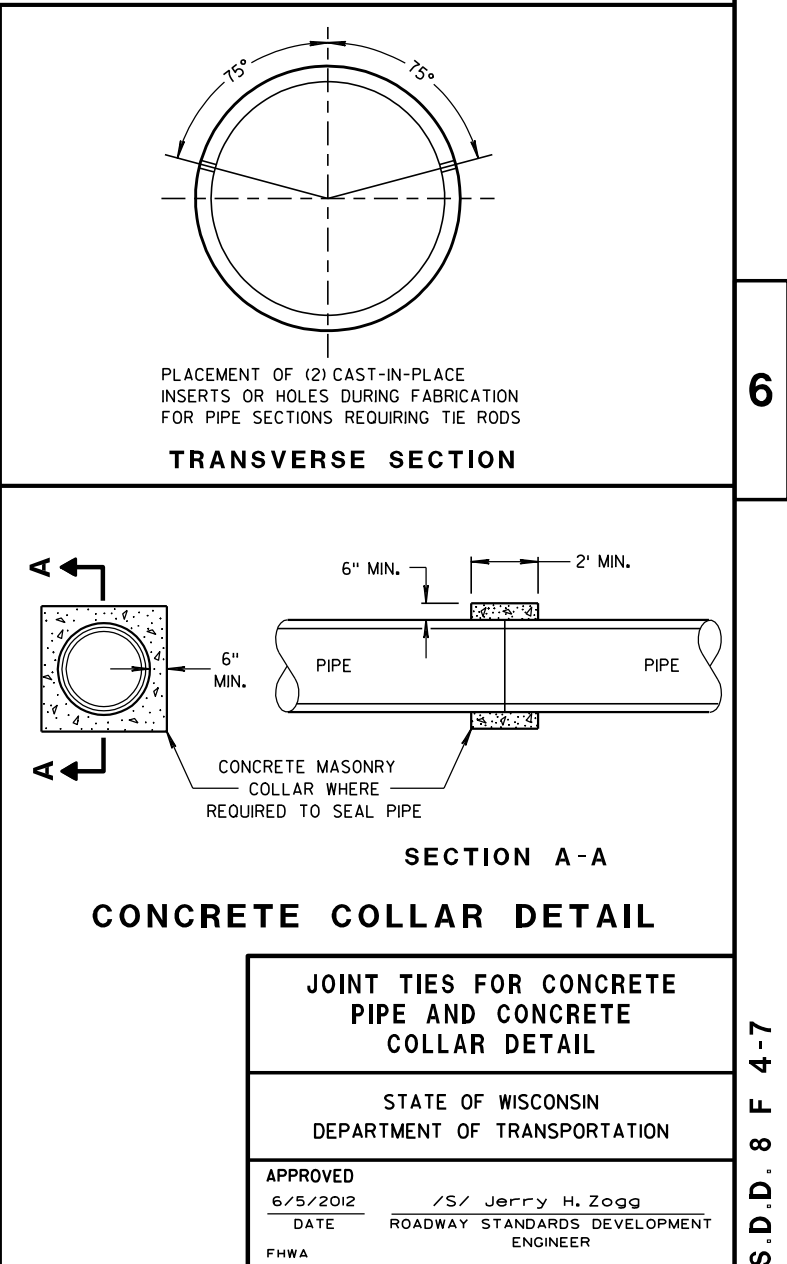
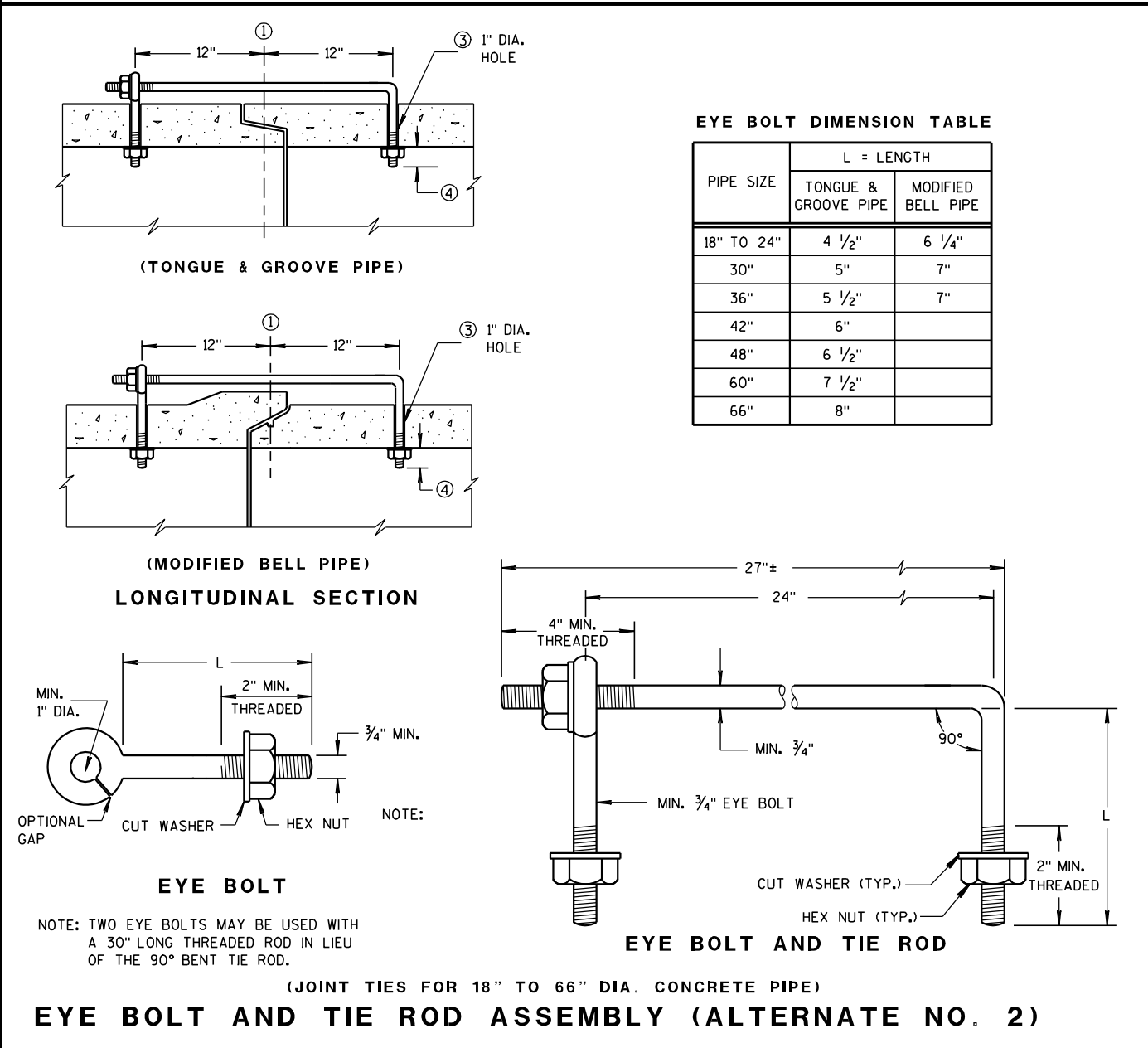
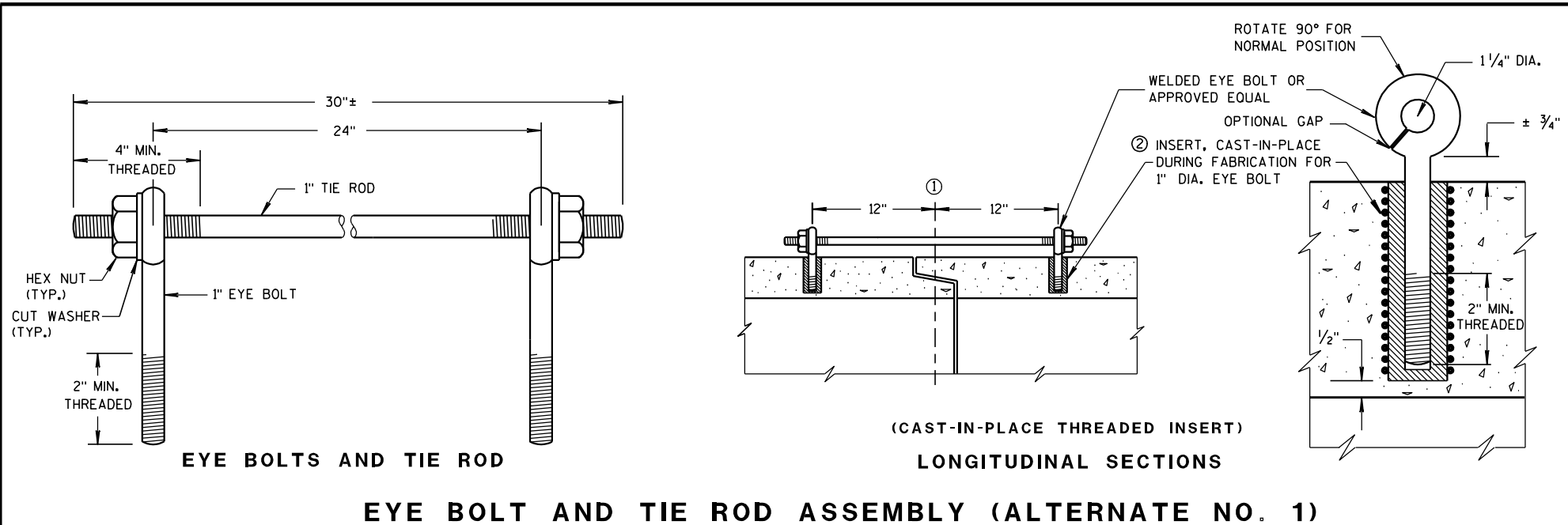
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

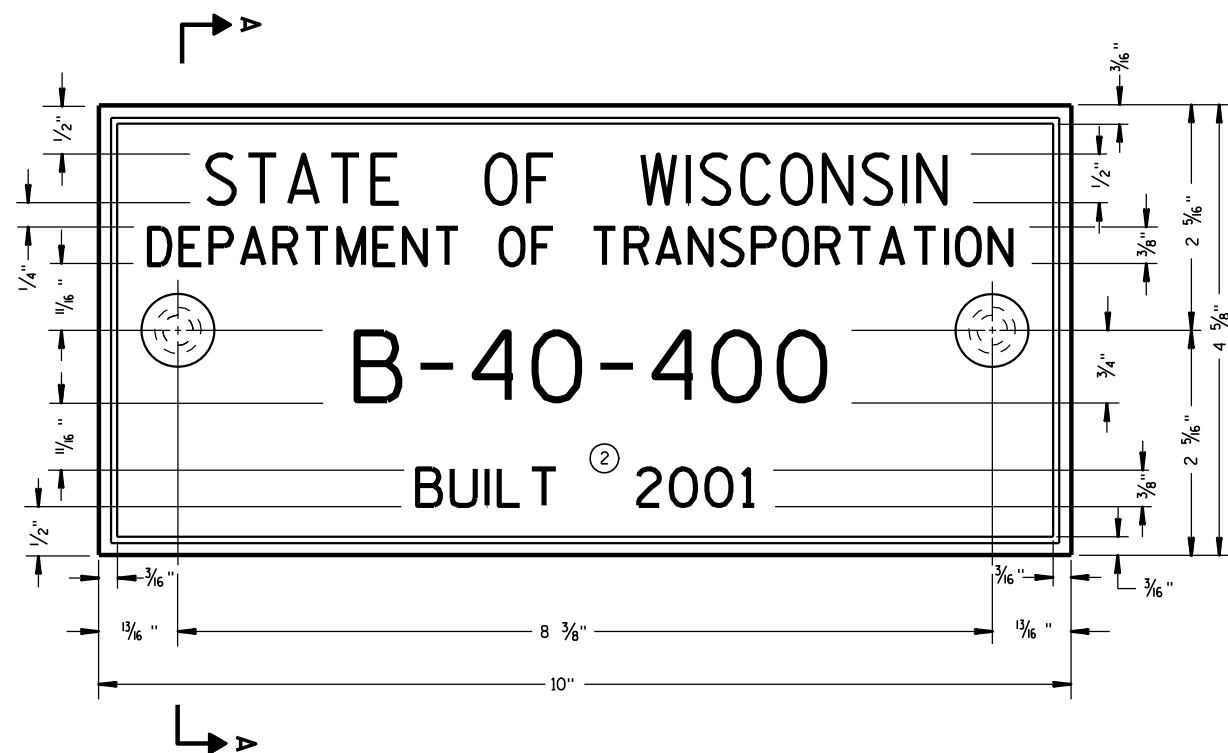
① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
CULVERT PIPE

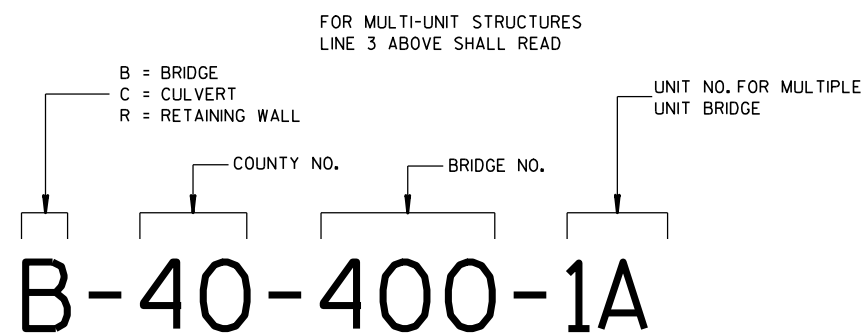
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA





TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



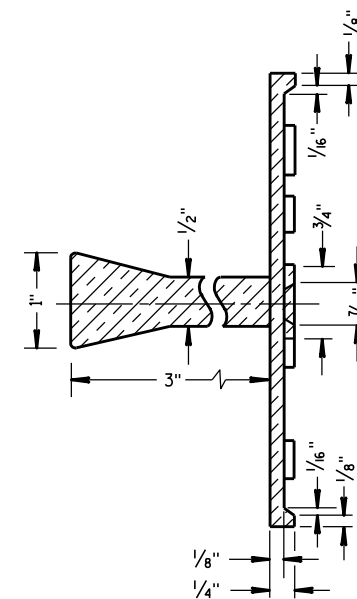
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

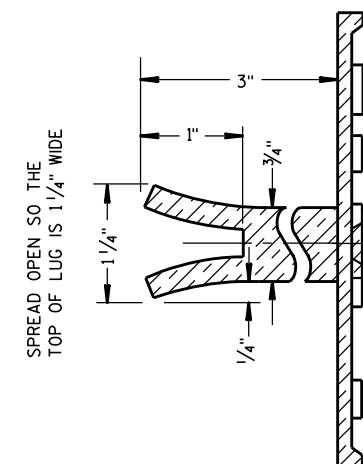
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

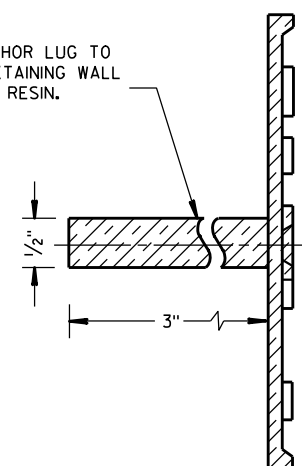


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

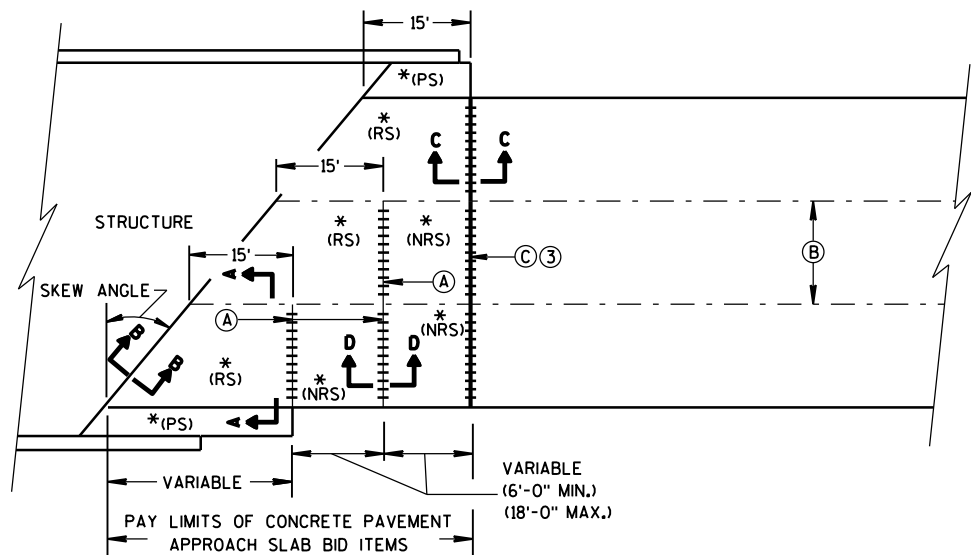
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

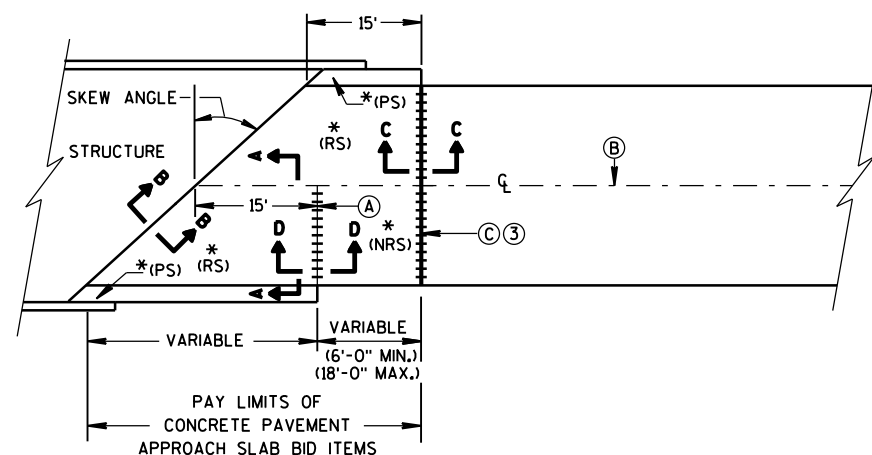
3/26/10
DATE

FHWA

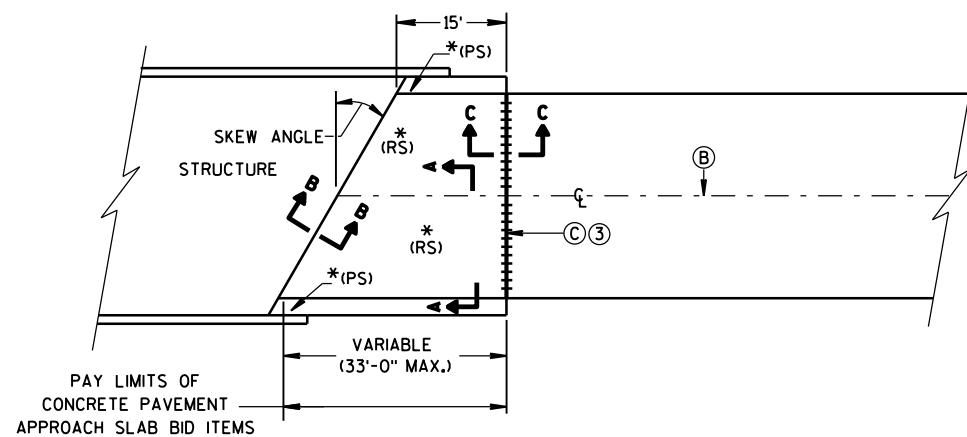
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



**SKewed APPROACH
(PAVEMENT MORE THAN 2 LANES)**



**SKews > 20°
(PAVEMENT WIDTH ≤ 30')**

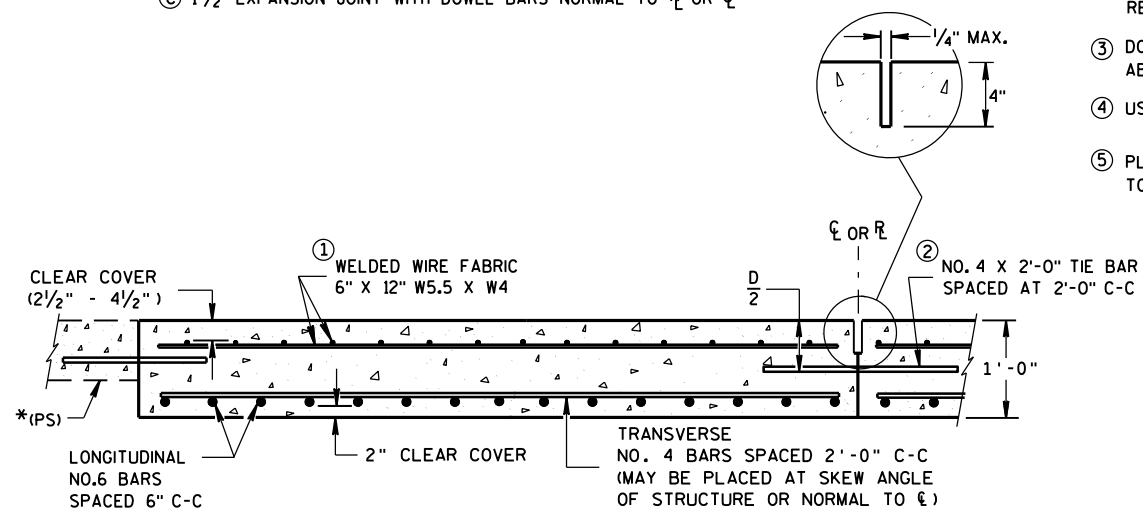


**SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')
APPROACH SLAB AND ADJACENT PAVEMENT**

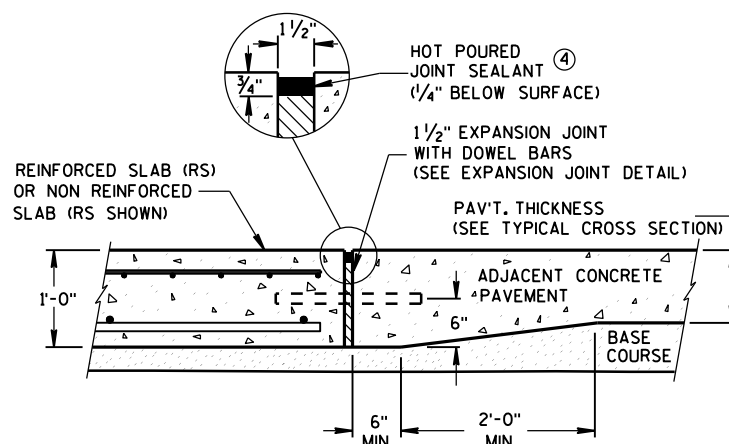
* (RS) = REINFORCED CONCRETE SLAB
* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
(SEE DETAILS ELSEWHERE IN THE PLAN)
* (NRS) = NON-REINFORCED CONCRETE SLAB

*** STANDARD DOWEL BAR DIAMETER
(SEE SDD 13C11, & SDD 13C13)

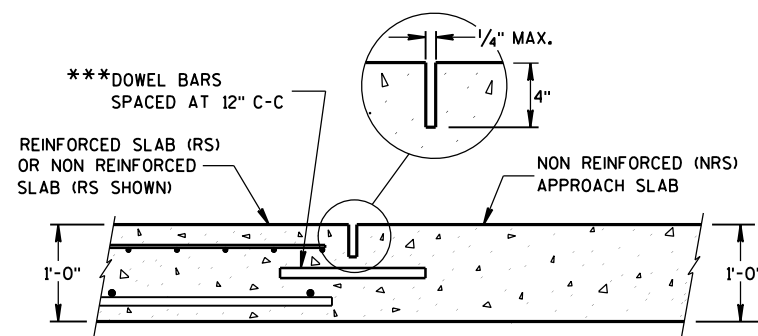
- (A) STANDARD CONTRACTION JOINT NORMAL TO ℓ OR ℓ_c
(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO ℓ OR ℓ_c



**SECTION A-A
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**



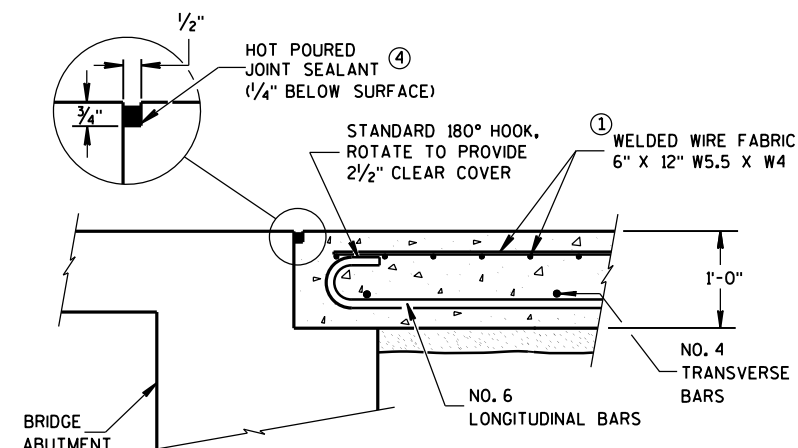
**SECTION D-D
CONTRACTION JOINT**

GENERAL NOTES

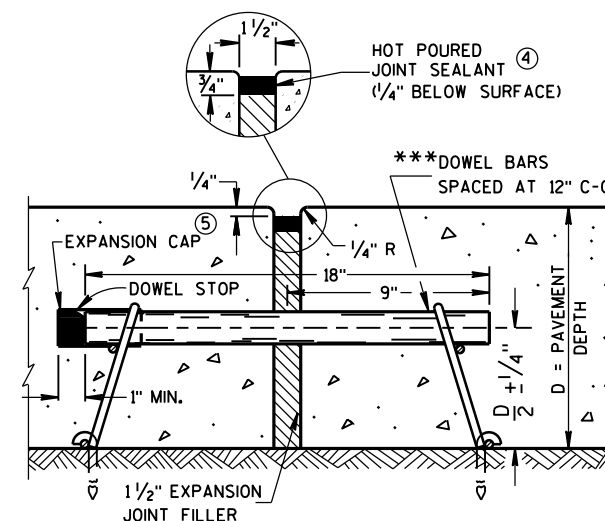
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B
BEND DETAIL
BOTTOM REINFORCEMENT**



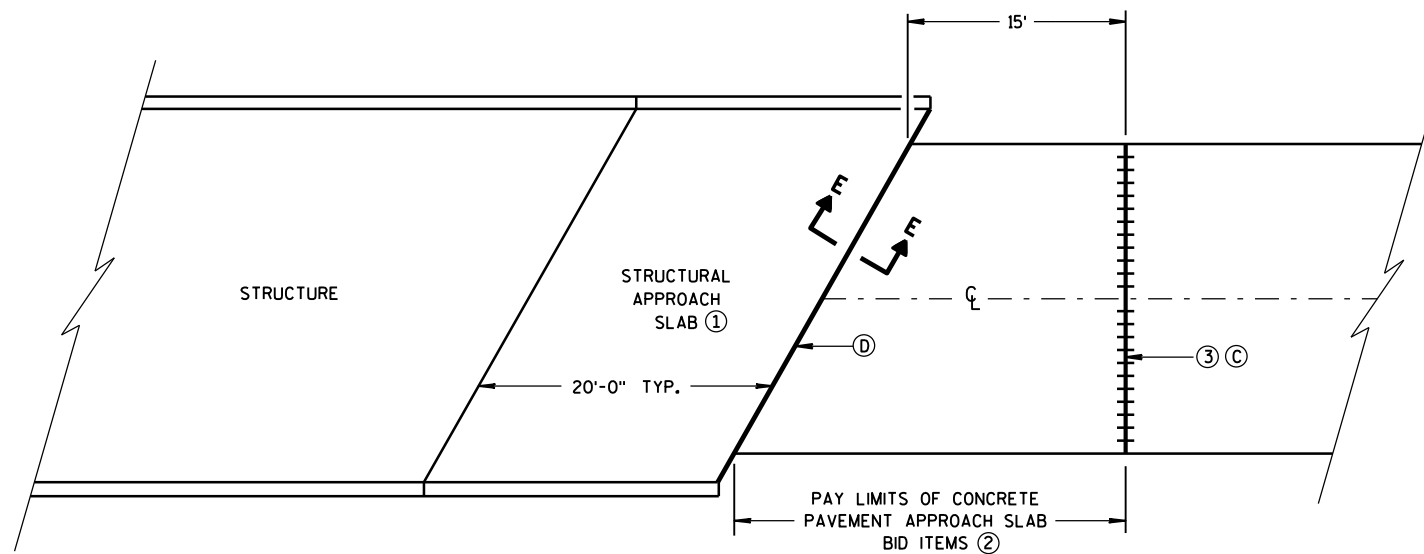
EXPANSION JOINT DETAIL

**CONCRETE PAVEMENT
APPROACH SLAB**

**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

APPROVED
June, 2015
DATE
FWHA

/S/ Peter Kemp, P.E.
PAVEMENT SUPERVISOR

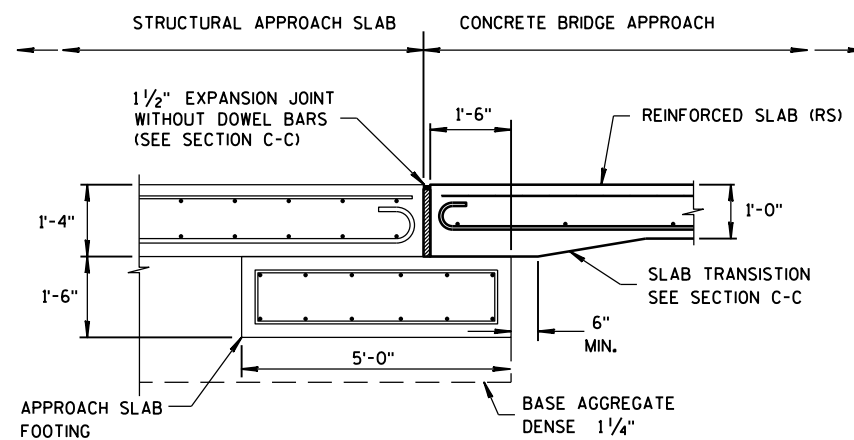
**BRIDGE APPROACHES****GENERAL NOTES**

ALL PROJECTS THAT INVOLVE A STRUCTURAL APPROACH SLAB WILL ALSO HAVE A CONCRETE PAVEMENT APPROACH SLAB.

- ① SEE BRIDGE PLAN.
- ② CONFORM TO SHEET 13 B 2(A) FOR CONCRETE PAVEMENT APPROACH SLAB DETAILS.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.

③ 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO R_L OR C_L

④ 1½" EXPANSION JOINT (NO DOWELS)

**SECTION E-E****FOOTING DETAIL**

STRUCTURAL APPROACH SLAB TO CONCRETE BRIDGE APPROACH

**STRUCTURAL APPROACH SLAB
AND CONCRETE PAVEMENT
APPROACH SLAB**

**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

APPROVED

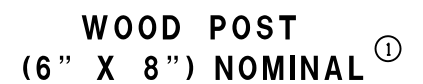
June, 2015
DATE

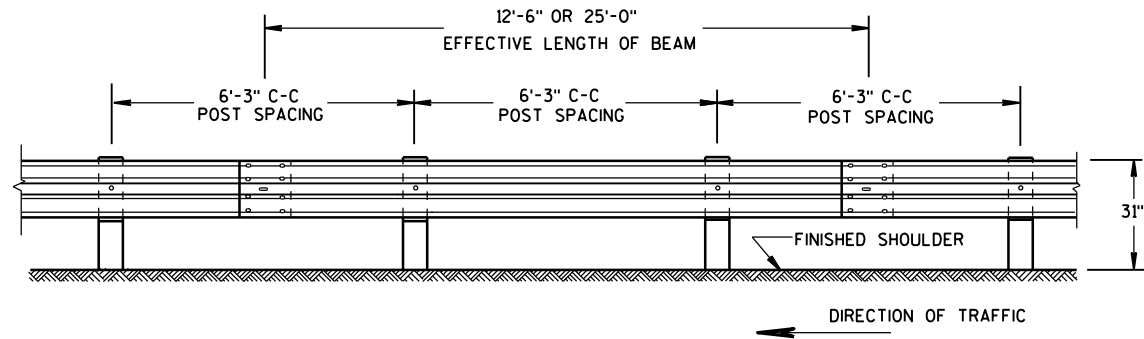
FHWA

/S/ Peter Kemp, P.E.
PAVEMENT SUPERVISOR

S.D.D. 14 B 42-3a

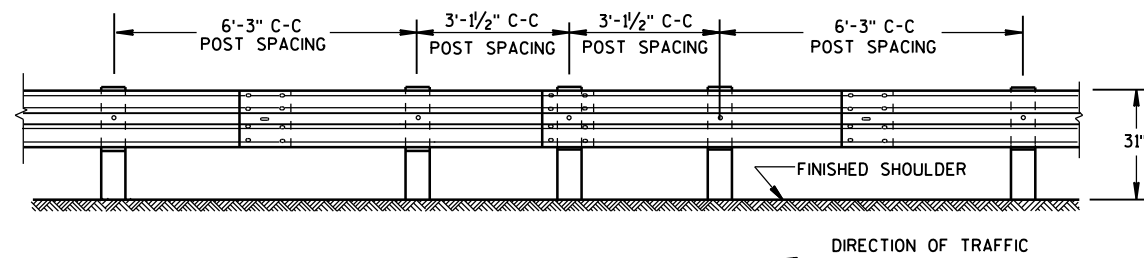
- S.D.D. 14 B 42-3a**





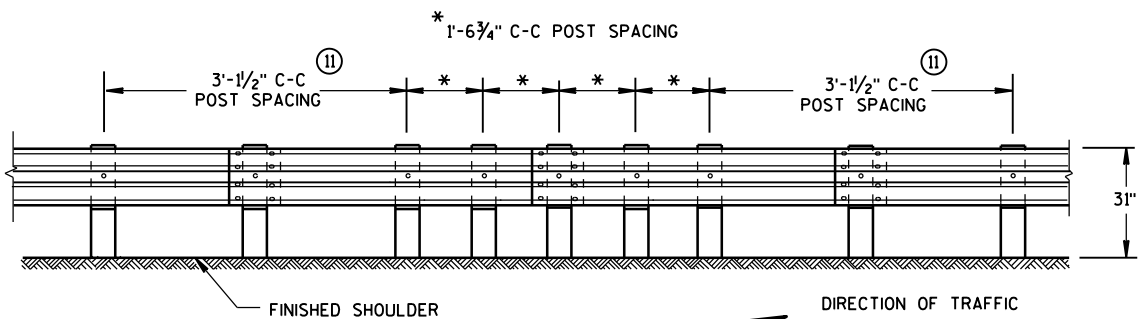
FRONT VIEW

POST SPACING STANDARD INSTALLATION



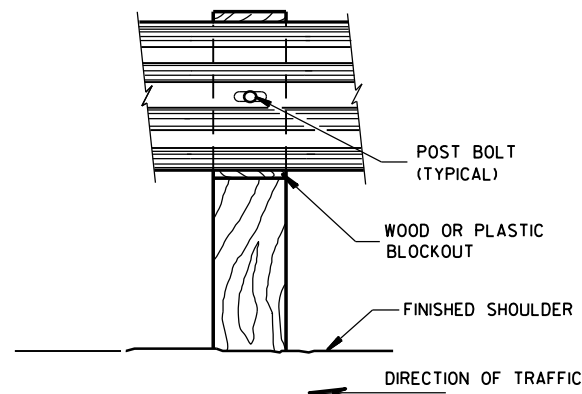
FRONT VIEW

HALF POST SPACING (HS) AND HALF POST SPACING WITH LONGER POSTS (K)

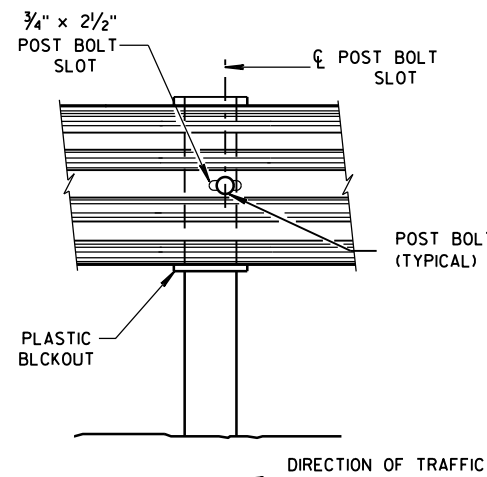


FRONT VIEW

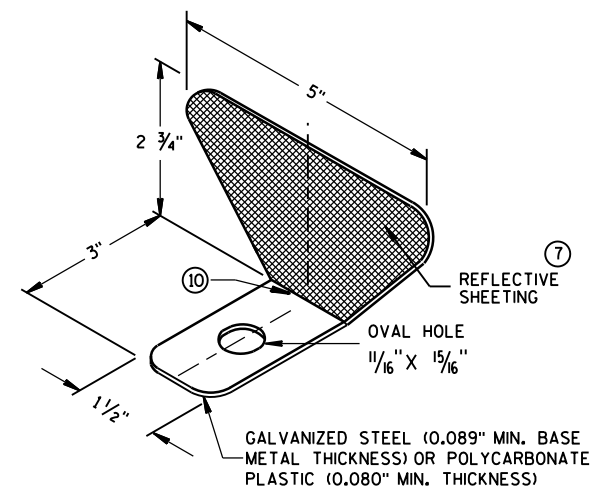
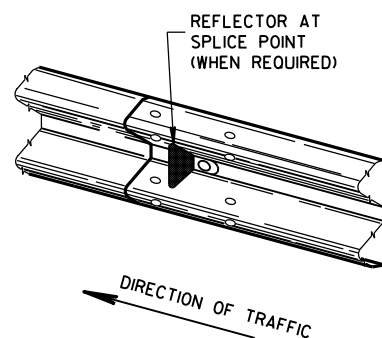
QUARTER POST SPACING (QS)



FRONT VIEW AT WOOD POST



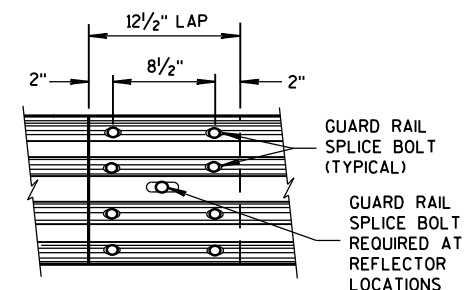
FRONT VIEW AT STEEL POST



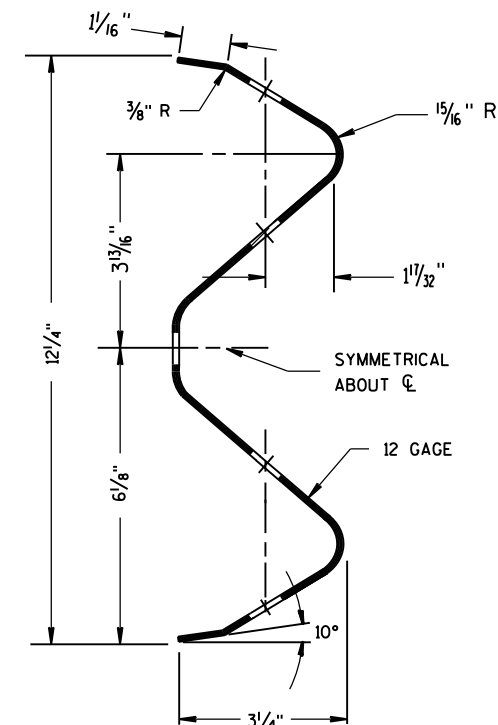
ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

GENERAL NOTES

- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
 - ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
 - ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
 - ⑩ PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
 - ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND $\frac{5}{8}$ " DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



FRONT VIEW
MID-SPAN BEAM SPLICE



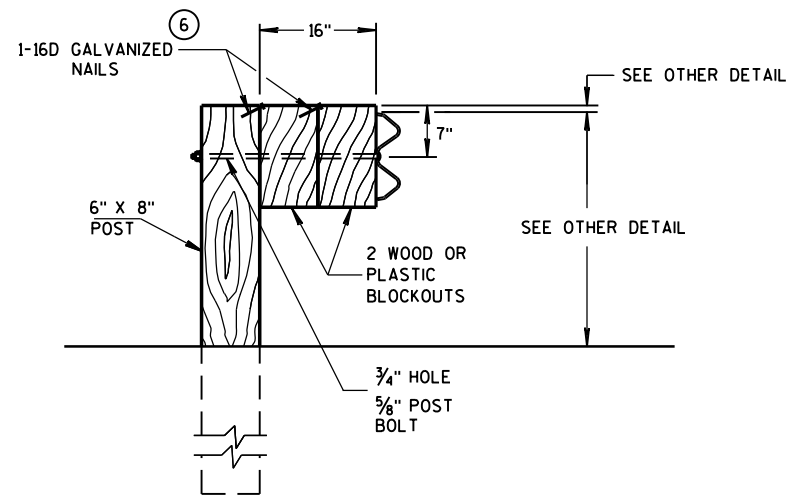
SECTION THRU W-BEAM RAIL

REFLECTOR SPACING

	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1 ⑨	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2 ⑩	3
	> 200'	100' C-C	2	

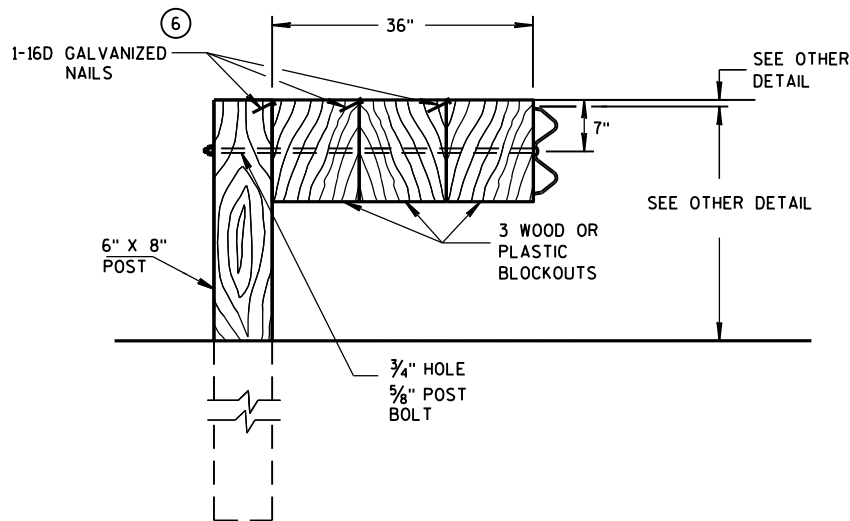
MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

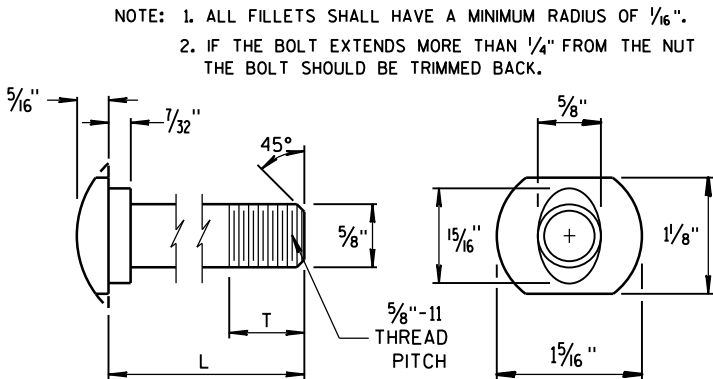
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

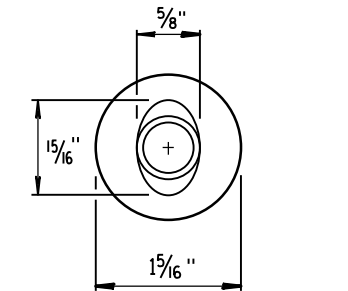
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

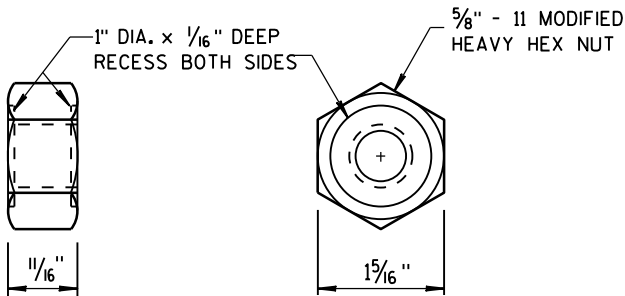


POST BOLT TABLE

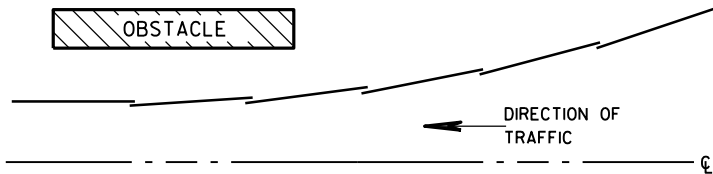
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



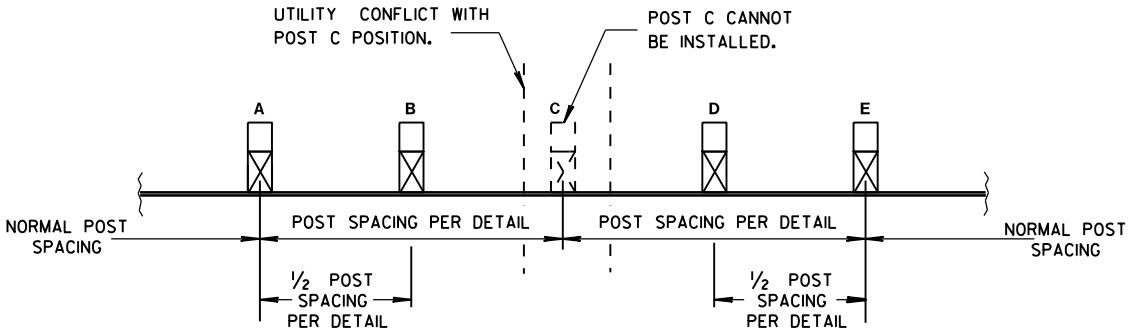
ALTERNATE BOLT HEAD



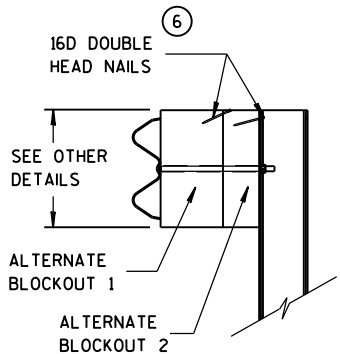
POST BOLT
AND RECESS NUT



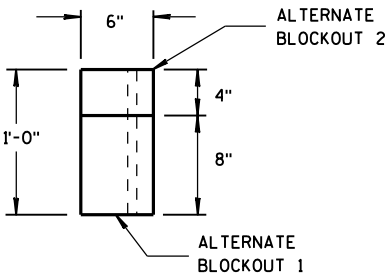
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2014
DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

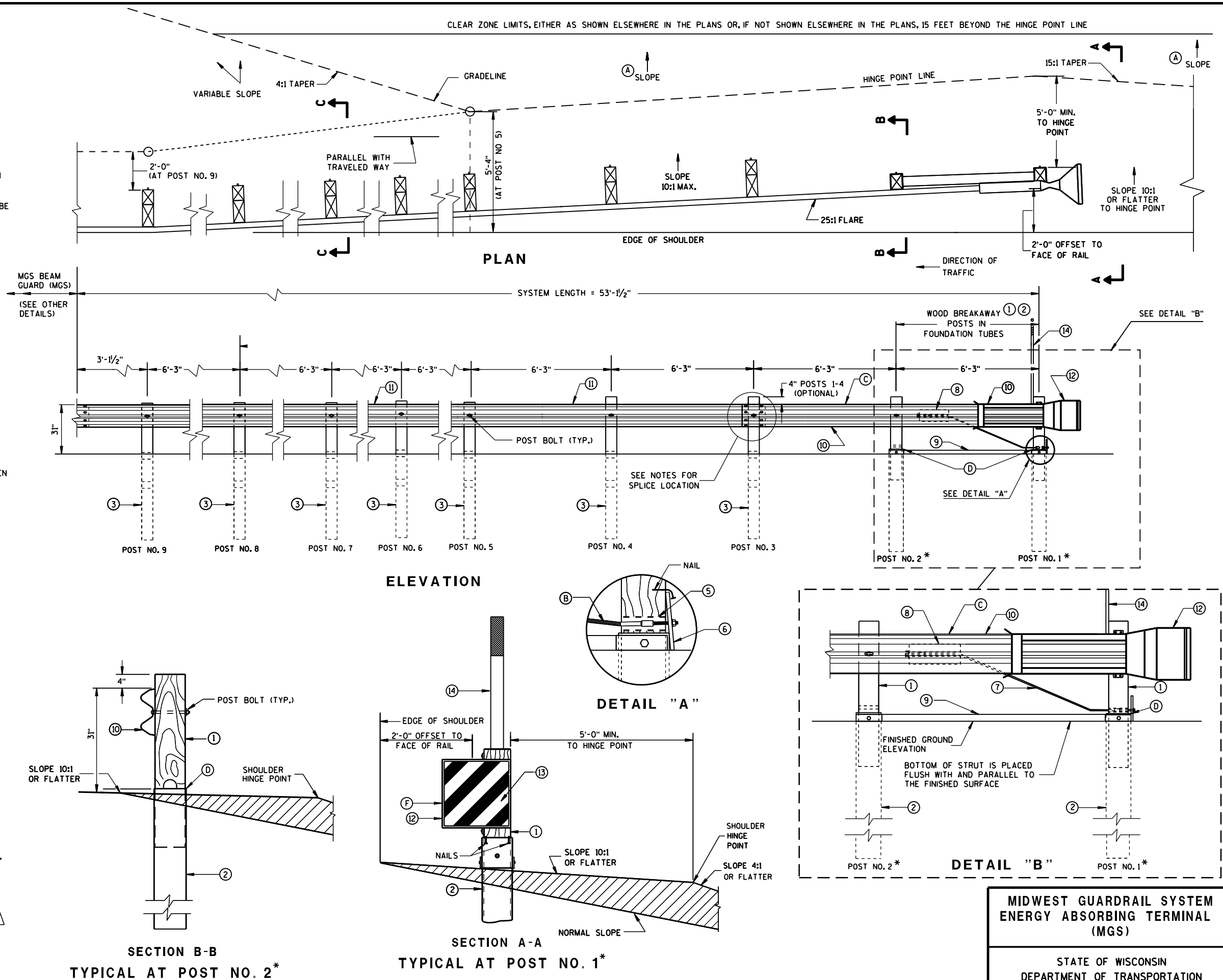
SEE SDD 14B42 FOR MORE INFORMATION.

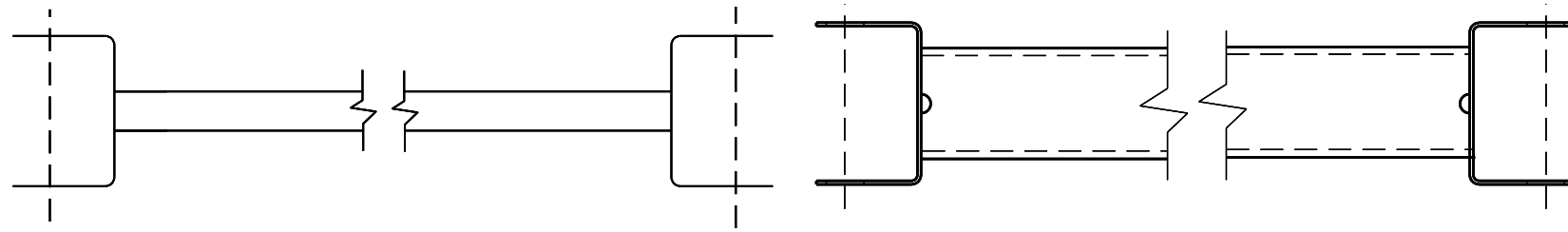
* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

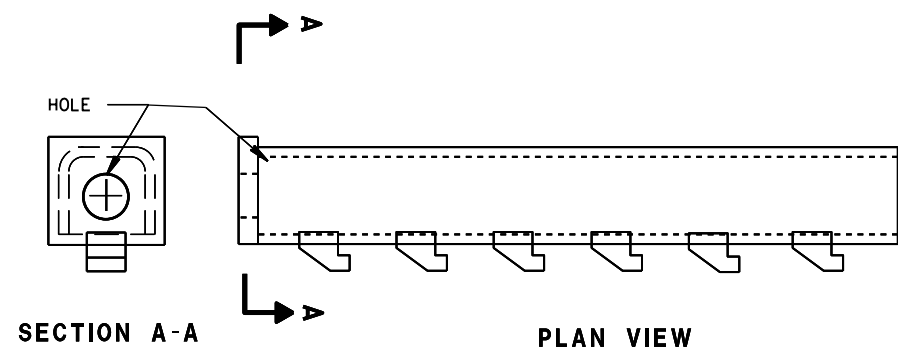
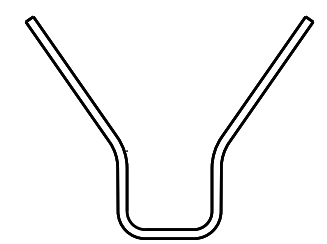
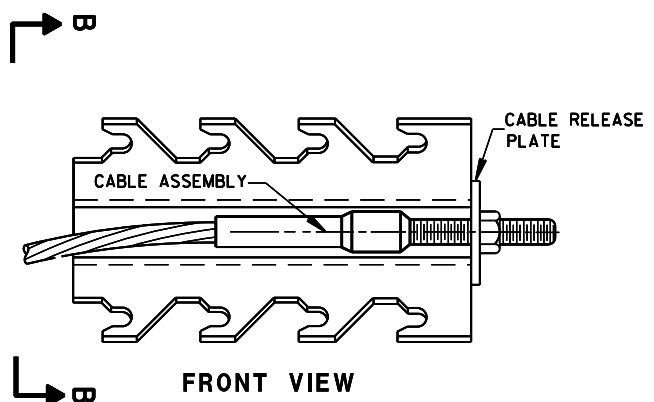
W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.





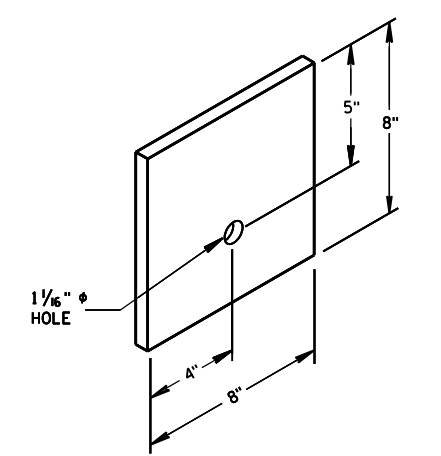
9 H
GENERIC GROUND STRUT



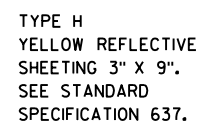
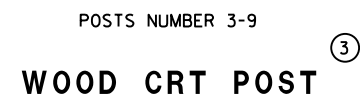
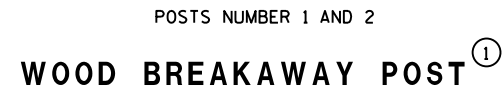
8 H
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

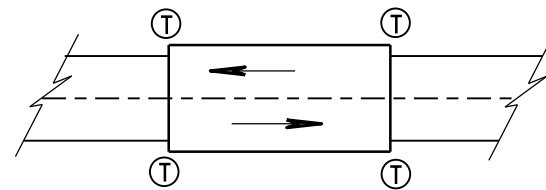
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



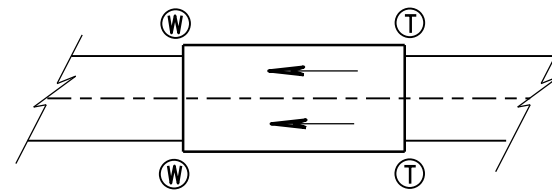
6
BEARING PLATE



MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014	/S/ Jerry H. Zogg
DATE	ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

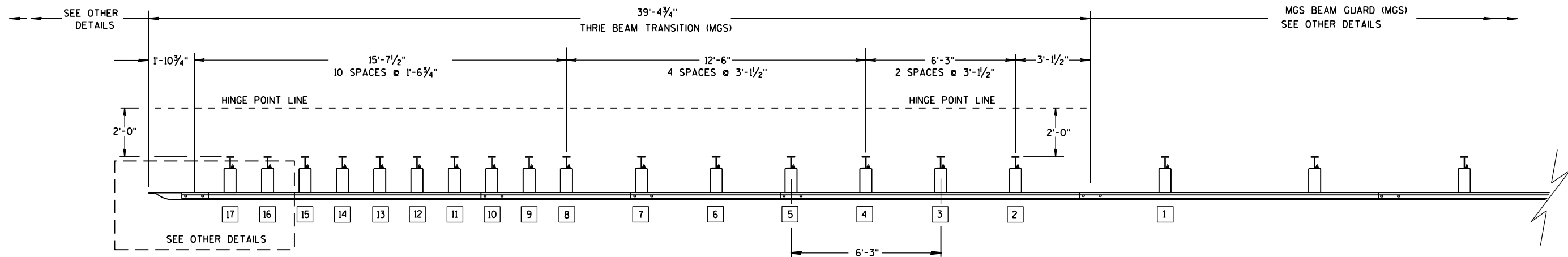
TRANSITION USES STEEL POSTS ONLY.

SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

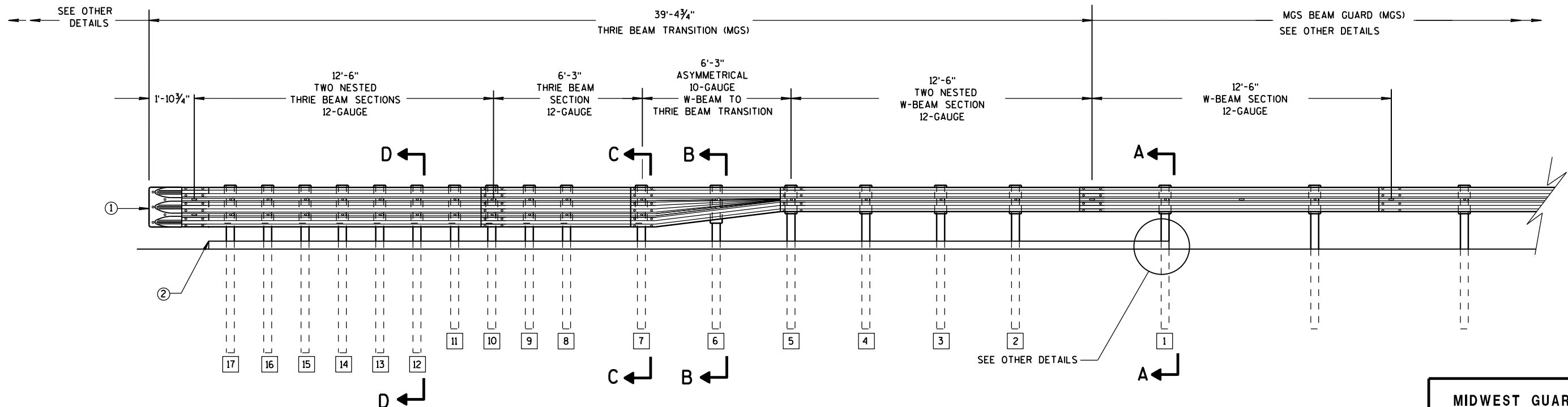
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

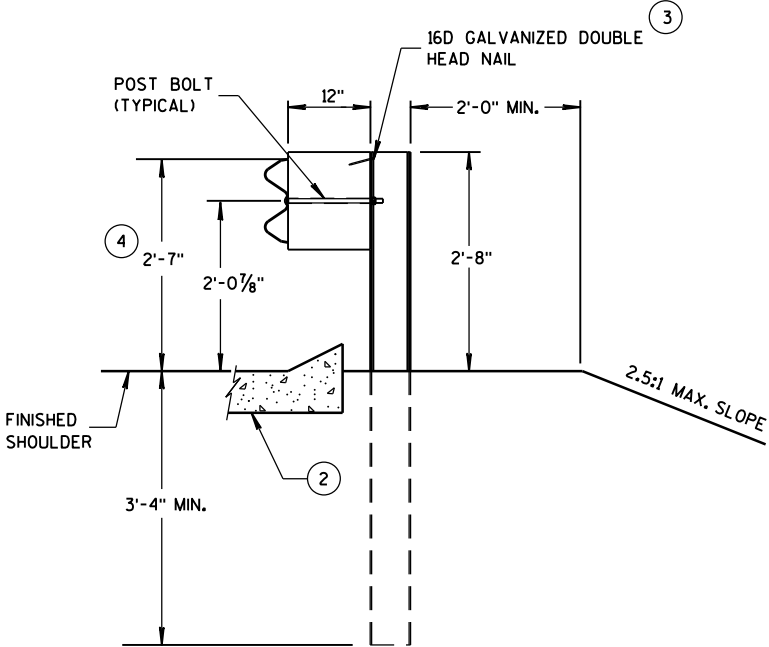
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

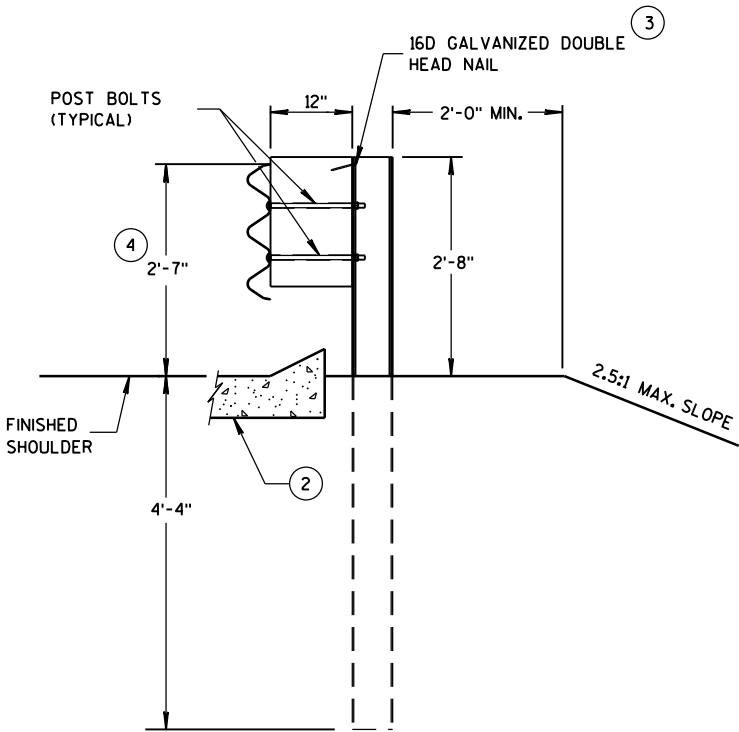
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

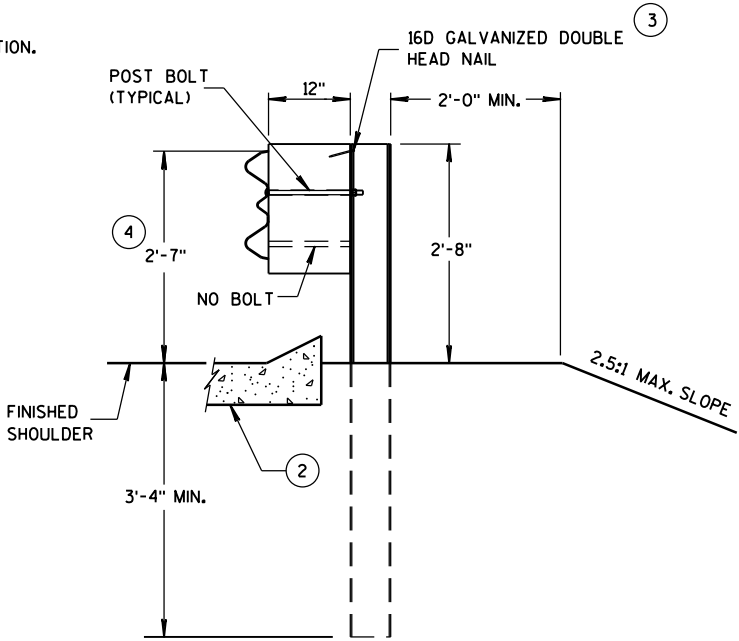
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.



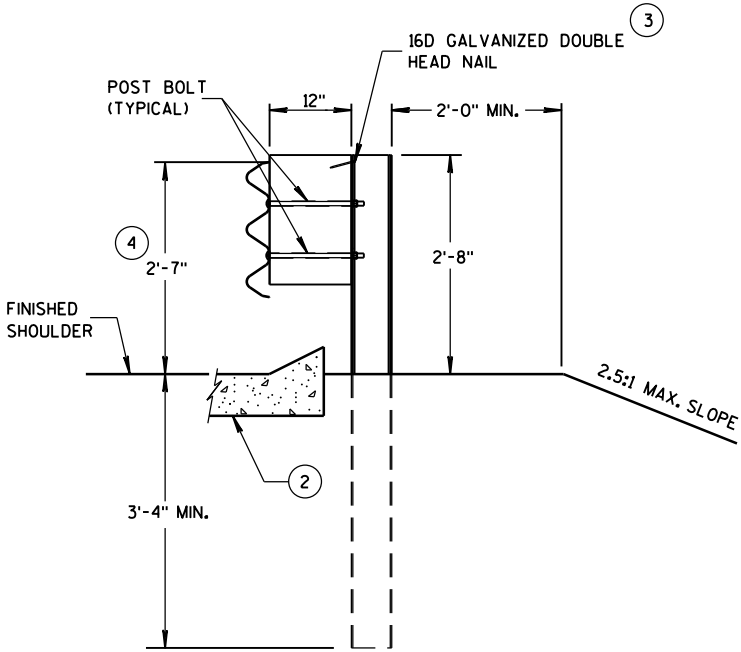
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

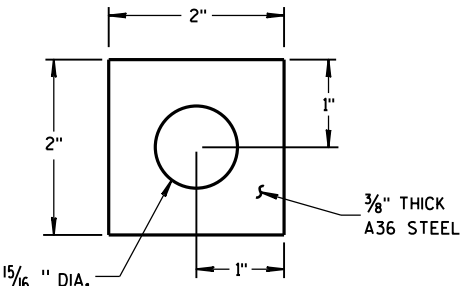
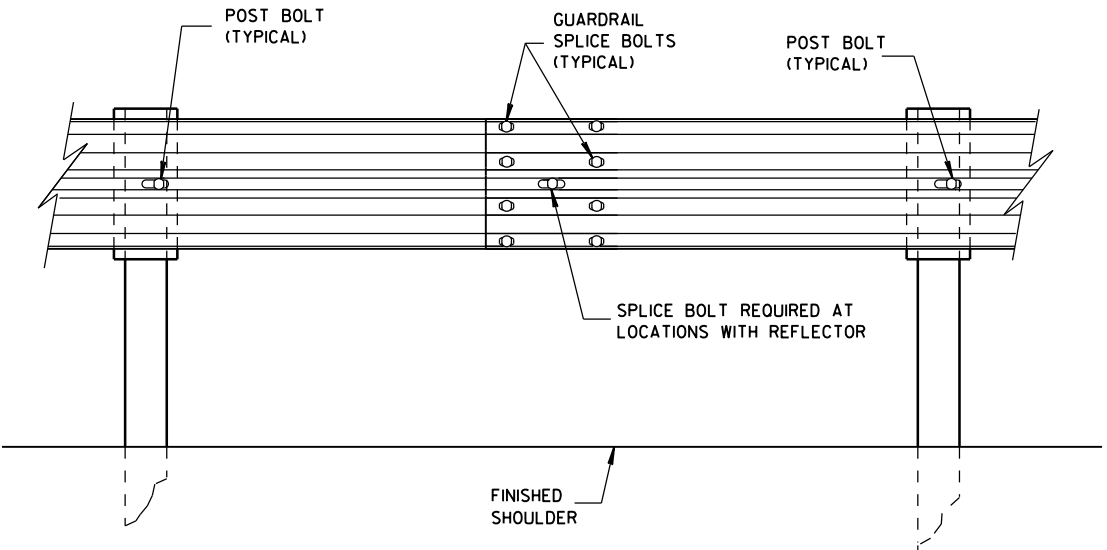
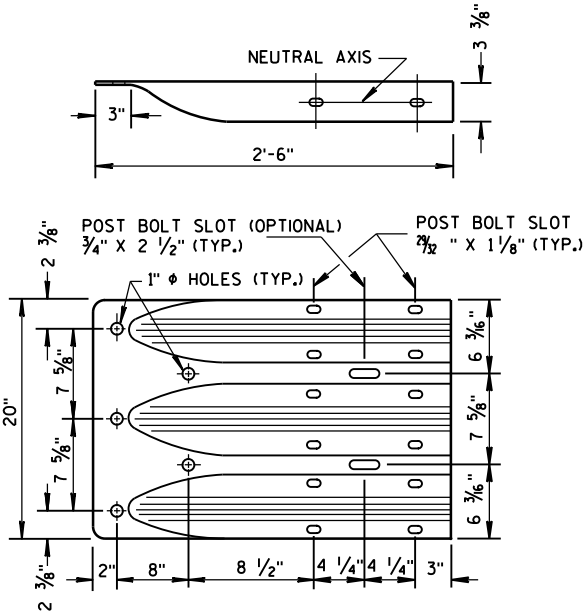


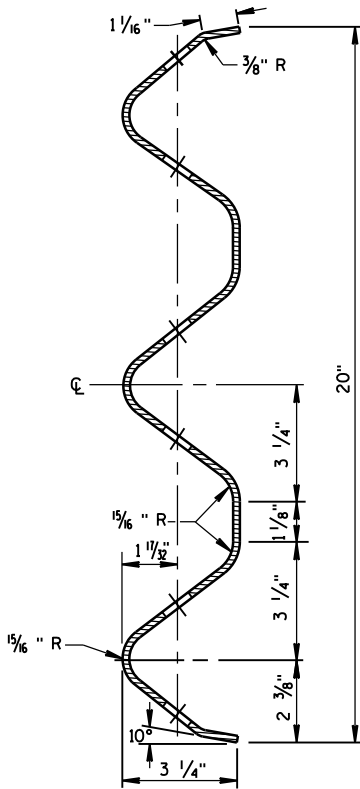
PLATE WASHER DETAIL



SPLICE DETAIL



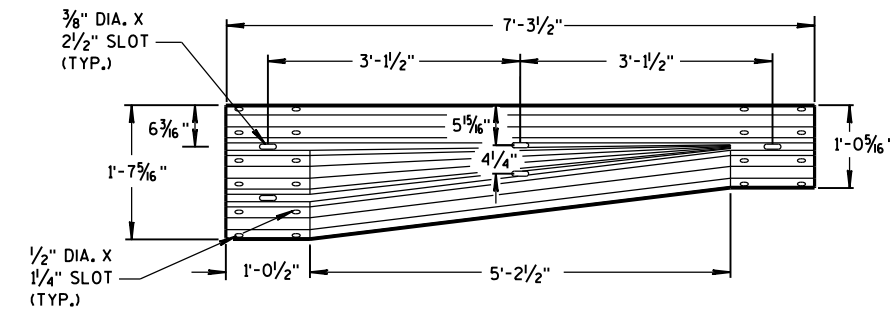
THRIE BEAM
TERMINAL CONNECTOR



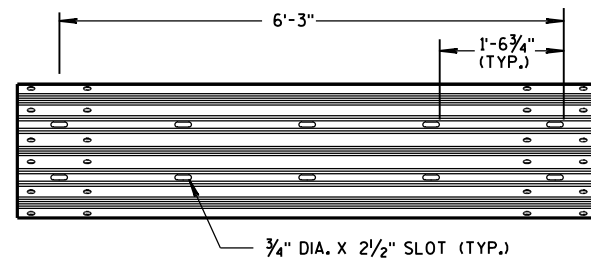
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

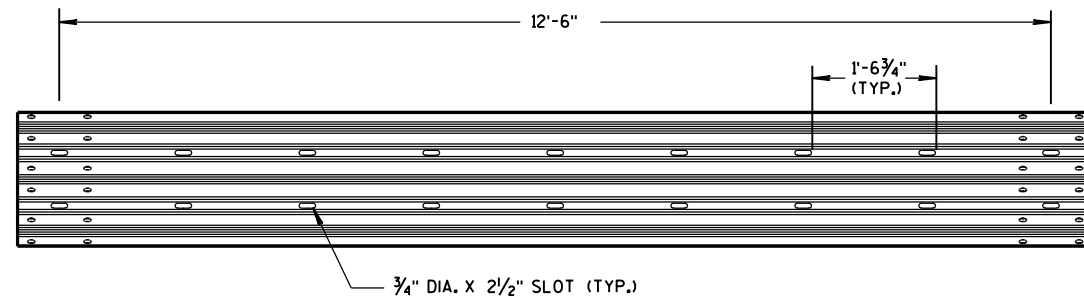
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



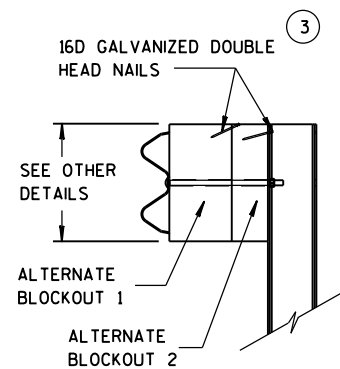
W-BEAM TO THRIE BEAM TRANSITION SECTION



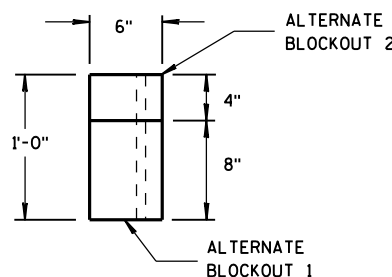
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

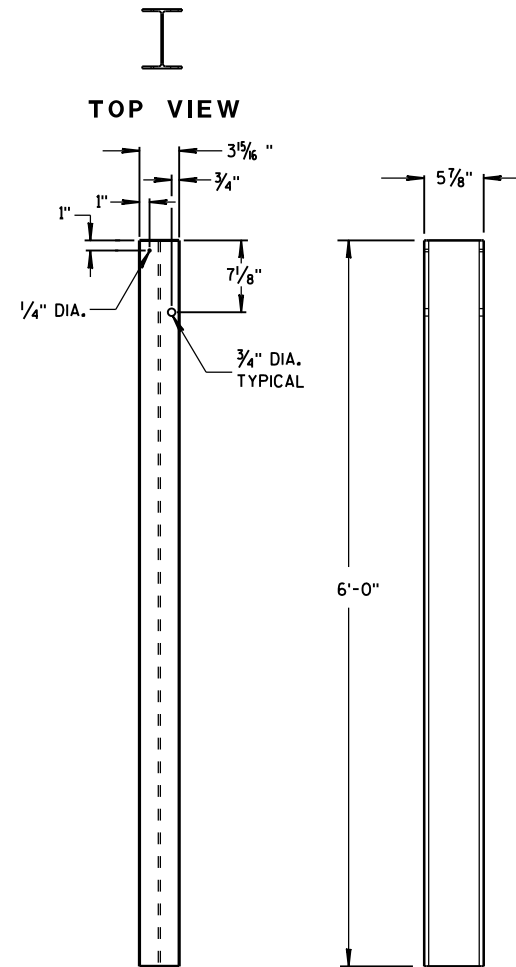


SIDE VIEW



TOP VIEW

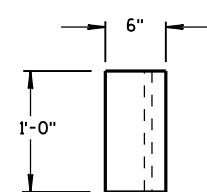
ALTERNATE WOOD BLOCKOUT DETAIL



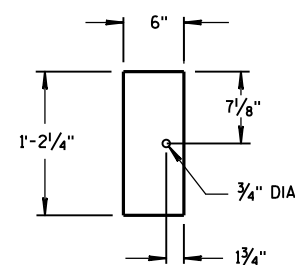
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

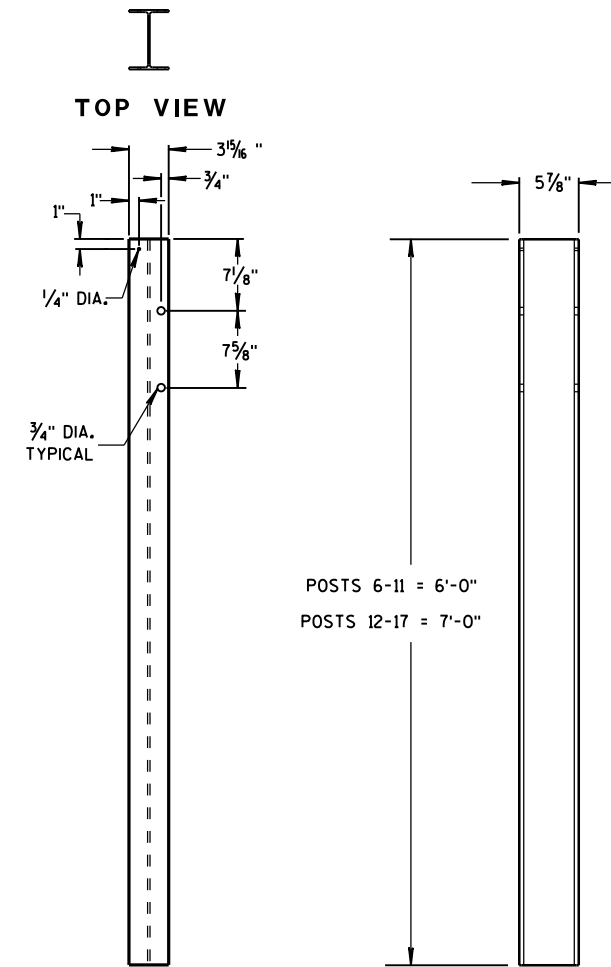


TOP VIEW



FRONT VIEW

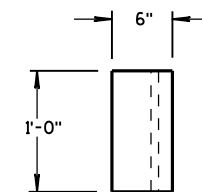
BLOCKOUT
POSTS 1-5



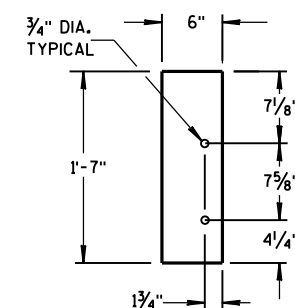
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT
POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

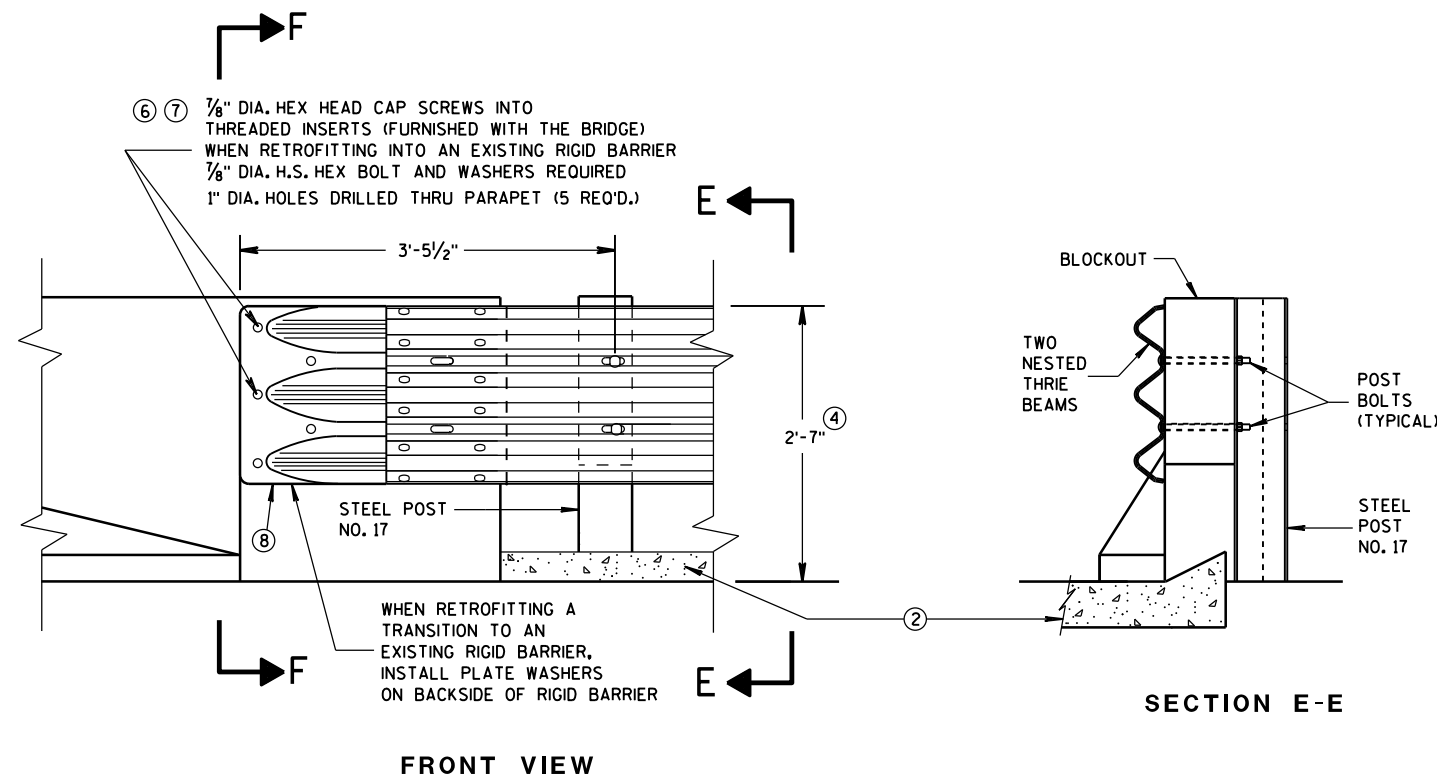
BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

(3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

(5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



THRIE BEAM CONNECTION TO BRIDGE PARAPET WITH SQUARE ENDS

GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

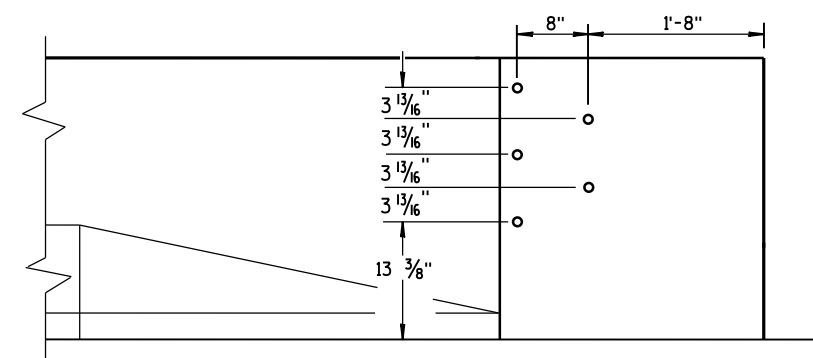
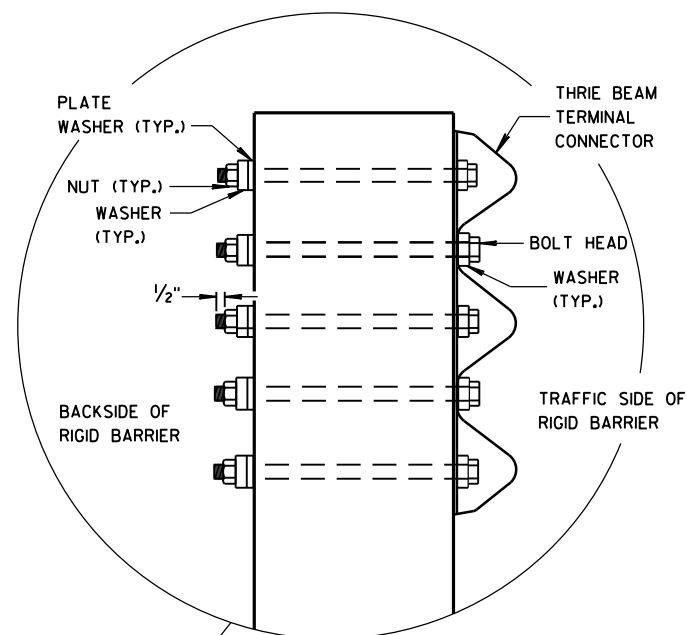
② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

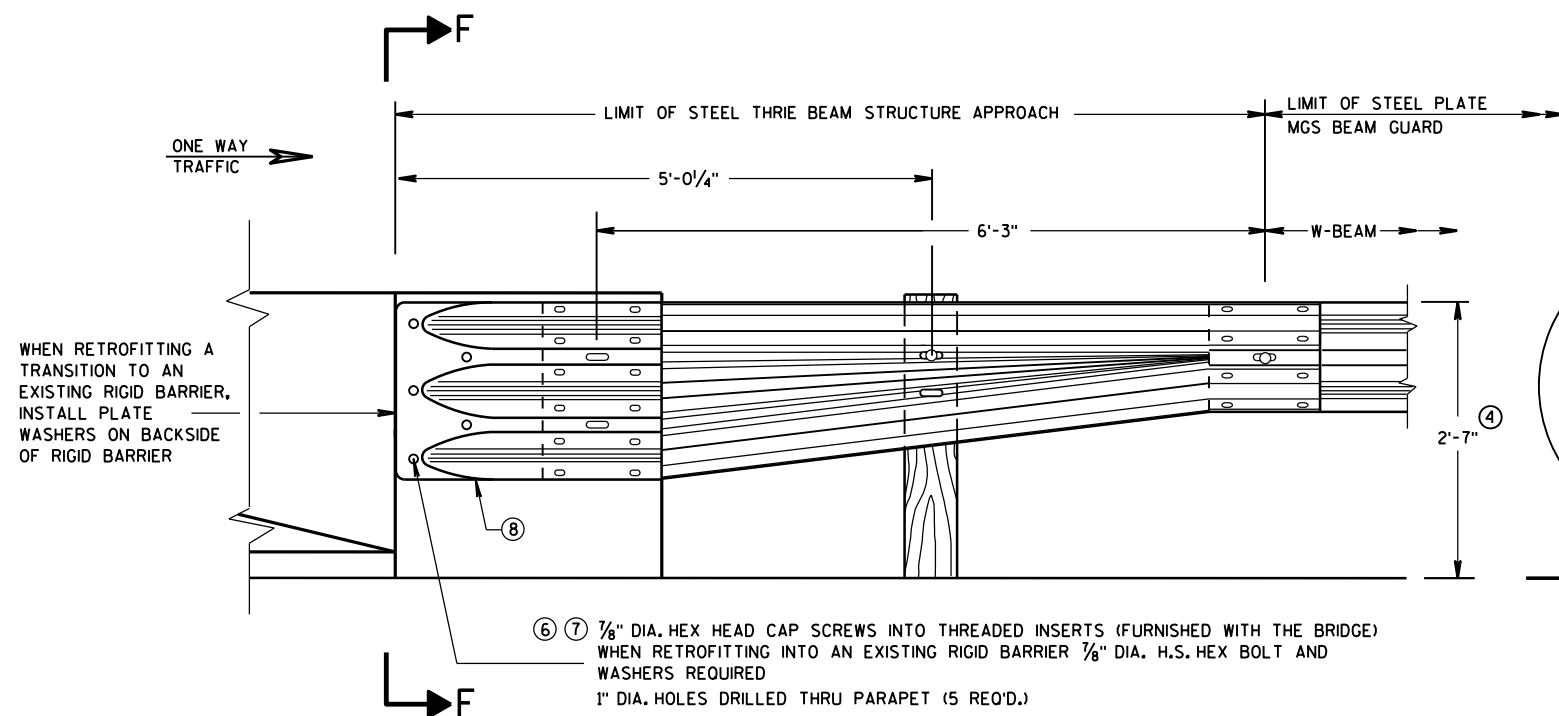
⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



DRILL HOLE LOCATION



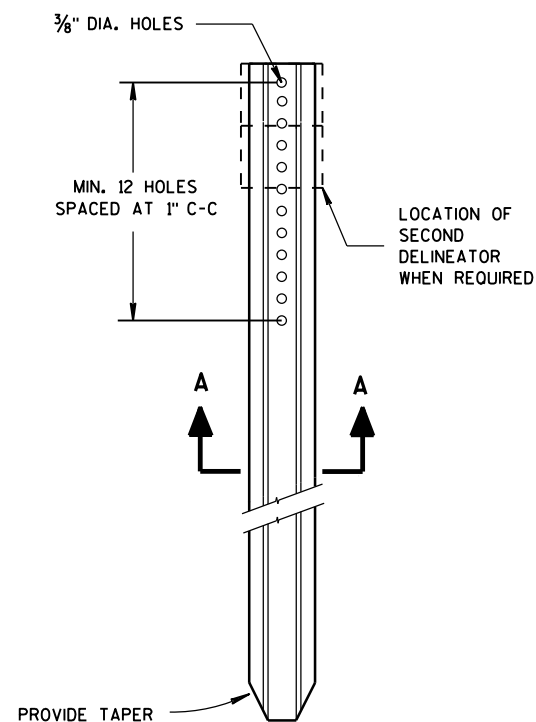
W BEAM TRANSITION AND CONNECTION TO BRIDGE PARAPETS WITH SQUARE ENDS (USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

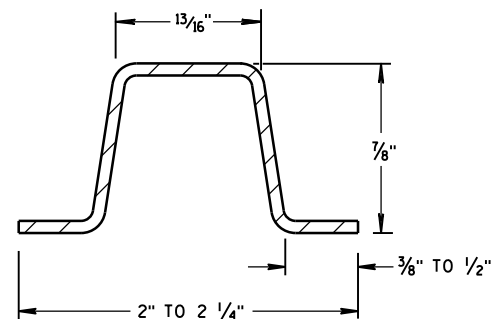
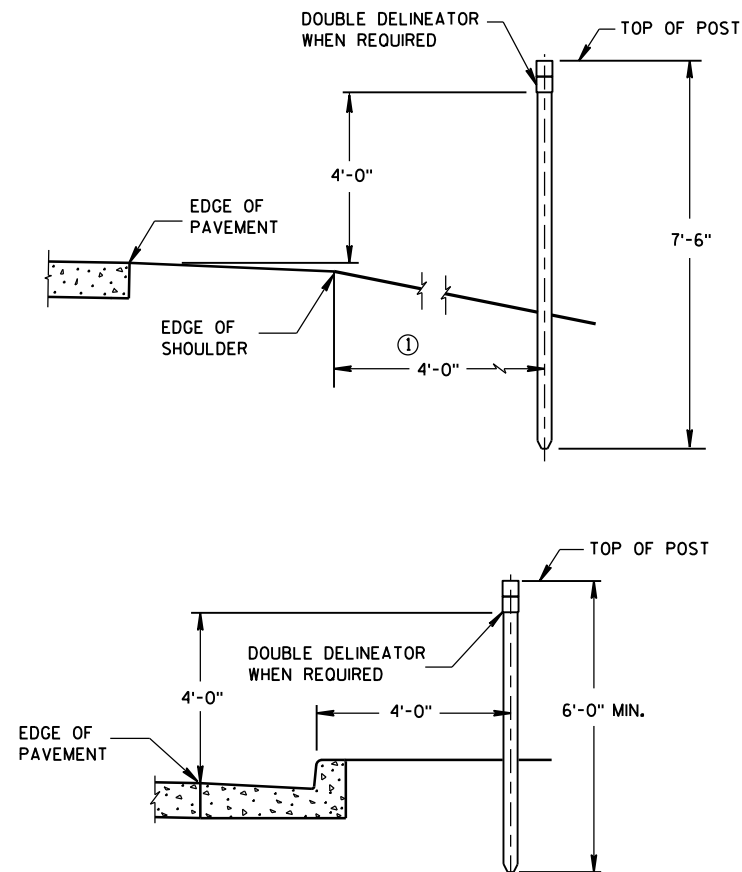
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
FHWA

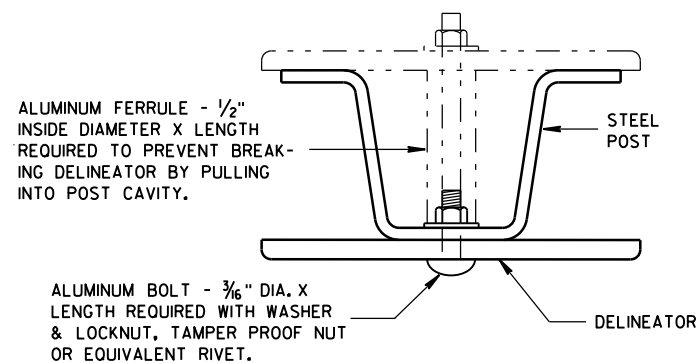
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



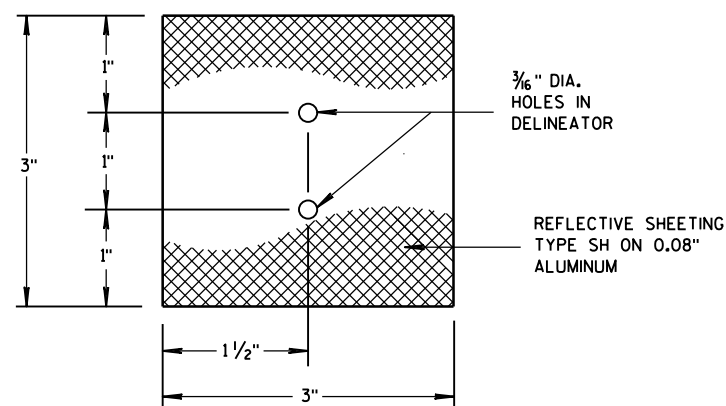
DELINEATOR POST

SECTION A-A
WEIGHT 1.12 LBS PER FT. ± 0.1 LB.

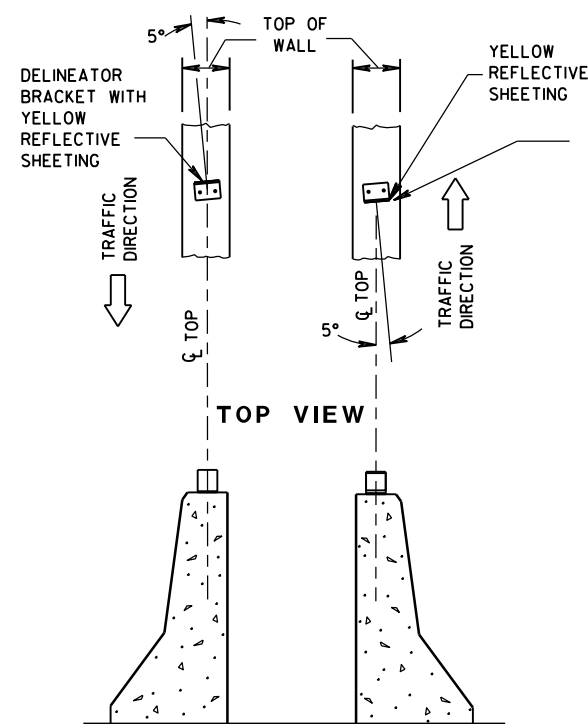
TYPICAL INSTALLATIONS OF DELINEATOR POSTS



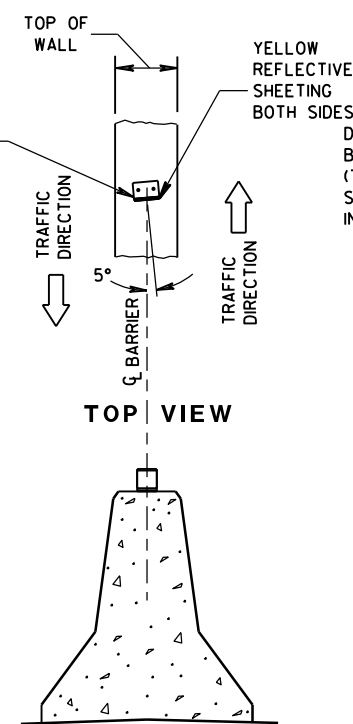
MOUNTING DETAIL FOR DELINEATOR



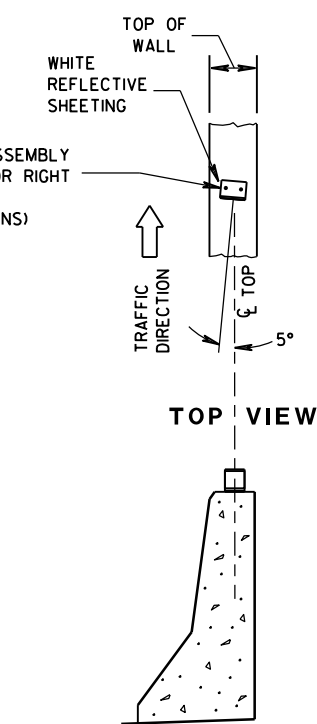
3" x 3" DELINEATOR



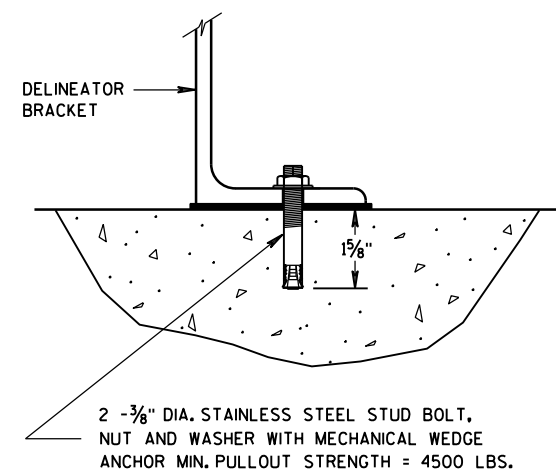
DOUBLE BARRIERS IN MEDIAN



MEDIAN BARRIER



BARRIER LOCATED TO RT. OF TRAFFIC FLOW

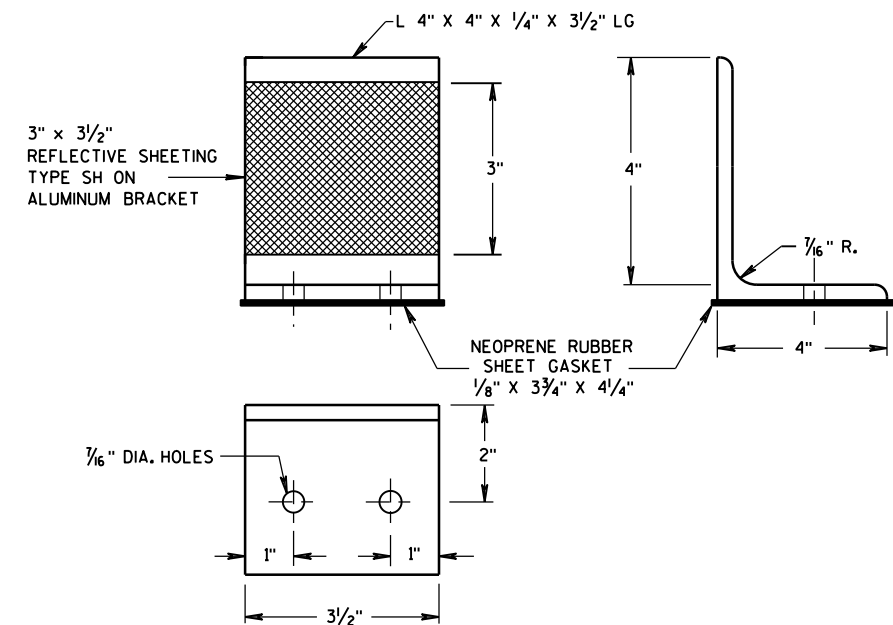


DELINEATOR BRACKET MOUNTING DETAIL

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① DELINEATORS SHALL BE PLACED AT A CONSTANT DISTANCE FROM THE EDGE OF THE SHOULDER FOR THE LENGTH OF THE INSTALLATION.



DELINEATOR BRACKET

DELINEATOR POST, DELINEATOR, AND DELINEATOR BRACKET WITH REFLECTIVE SHEETING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

7/2013
DATE

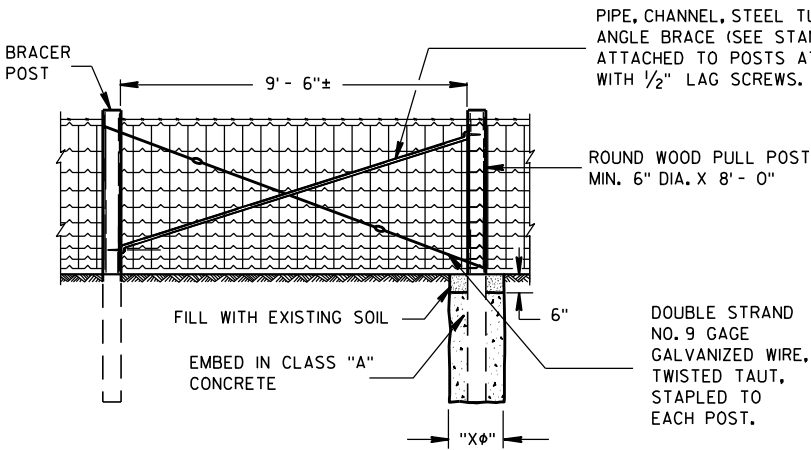
FHWA

/S/ Travis Feltes
STATE TRAFFIC ENGINEER

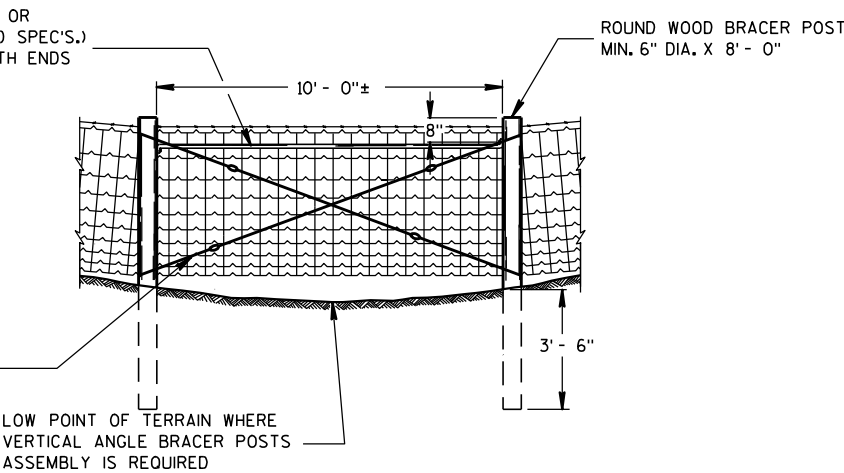
LOCATION AND AIMING DETAILS FOR DELINEATOR BRACKETS MOUNTED ON CONCRETE BARRIERS

NOTE: PULL OR STRETCHER POST ASSEMBLIES SHALL BE PLACED MIDWAY BETWEEN END POSTS AND CORNER POSTS WHERE A RUN OF FENCE EXCEEDS 660' BUT IS LESS THAN 1,320'. FOR RUNS OF FENCE IN EXCESS OF 1,320' MAXIMUM SPACING OF PULL OR STRETCHER POST ASSEMBLIES SHALL BE 660'± C-C.

ILLUSTRATION SHOWS POSITION OF STANDARD STEEL BRACE, DOUBLE STRAND GALVANIZED WIRE, AND THE POST TO BE EMBEDDED IN CONCRETE WHEN WIRE FENCE IS INSTALLED FROM LEFT TO RIGHT. THE BRACES SHALL BE POSITIONED ON THE OPPOSITE DIAGONALS AND THE OPPOSITE POST SHALL BE EMBEDDED IN CONCRETE WHEN WIRE FENCE IS INSTALLED FROM RIGHT TO LEFT.



PULL OR STRETCHER POSTS ASSEMBLY



VERTICAL ANGLE BRACER POSTS ASSEMBLY

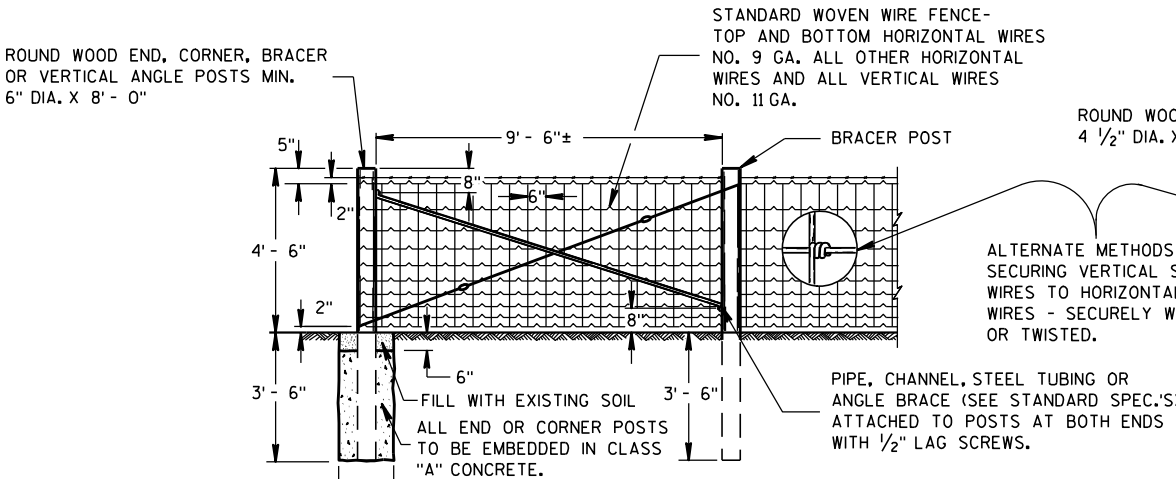
GENERAL NOTES

"Xφ" = DIAMETER OF THE POST PLUS 12".

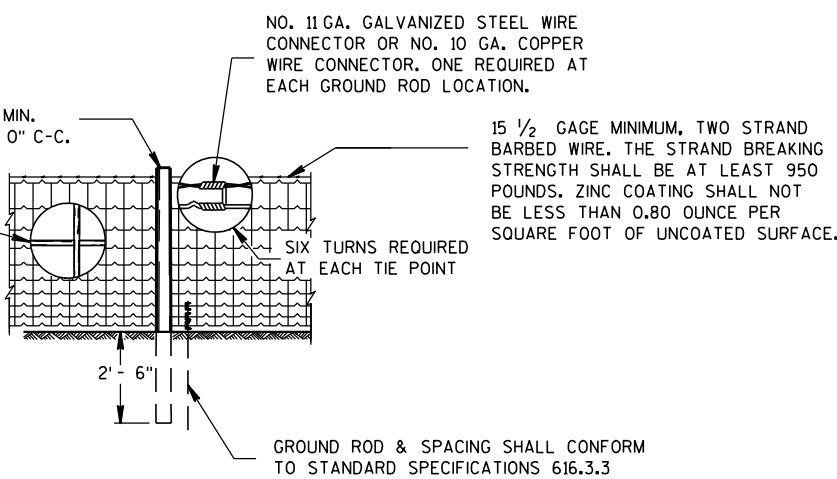
FENCE STAPLES SHOULD NEVER BE DRIVEN VERTICALLY INTO WOOD POSTS (WITH BOTH LEGS PARALLEL WITH THE WOOD GRAIN). DOING SO CAN SEPARATE THE GRAIN AND SIGNIFICANTLY REDUCE THE HOLDING POWER. ROTATING THE STAPLES SLIGHTLY OFF VERTICAL STRADDLES THE GRAIN AND PROVIDES MORE RESISTANCE TO PULL-OUT.

DO NOT STAPLE WIRE TIGHT TO THE LINE POSTS. ALLOW MOVEMENT OF WIRE FOR EXPANSION AND CONTRACTION. STAPLE ARRANGEMENT SHALL BE THE SAME FOR ALL OTHER POSTS EXCEPT THAT THEY SHALL BE DRIVEN TIGHT TO POSTS. ALL STAPLES SHALL BE 2" X 9 GAGE AND SHALL BE MANUFACTURED FROM GALVANIZED WIRE OR HOT DIP GALVANIZED AFTER FORMING. STAPLES SHALL HAVE SLASH-CUT POINTS.

FENCE SHALL BE LOCATED 3'-0" INSIDE THE RIGHT OF WAY LINE UNLESS OTHERWISE INDICATED ON THE PLANS.

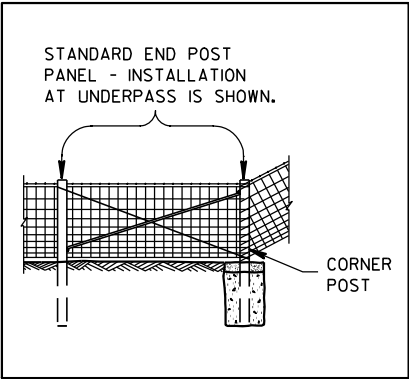


END OR CORNER POSTS ASSEMBLY

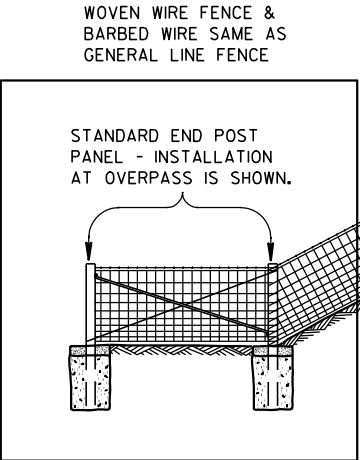


LINE FENCE CONSTRUCTION

GENERAL ROADSIDE VIEW OF WOVEN WIRE FENCE



ALTERNATE FENCE DESIGN AT STRUCTURE



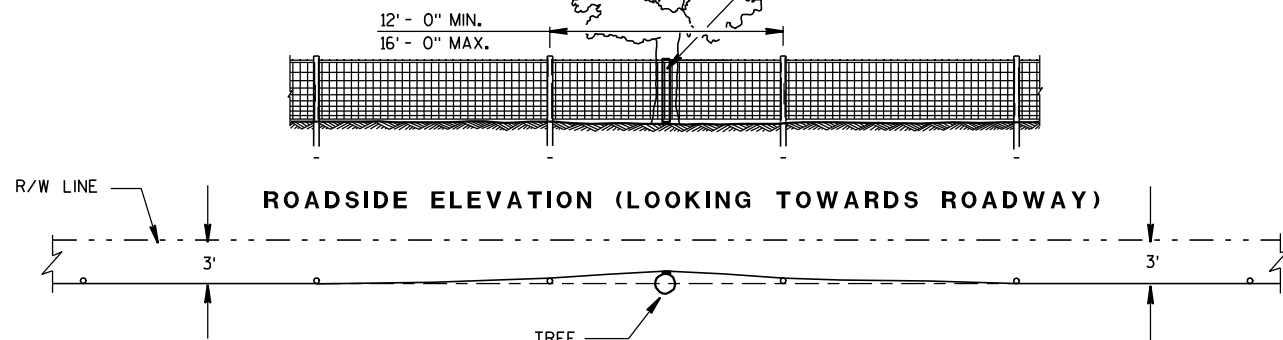
FENCE DESIGN AT STRUCTURE APPROACH

FENCE WOVEN WIRE

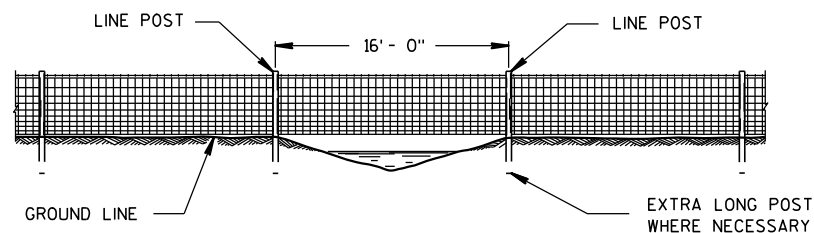
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

NOTE: TREE IN NORMAL FENCE LINE SPECIFICALLY ORDERED BY ENGINEER TO REMAIN IN PLACE.

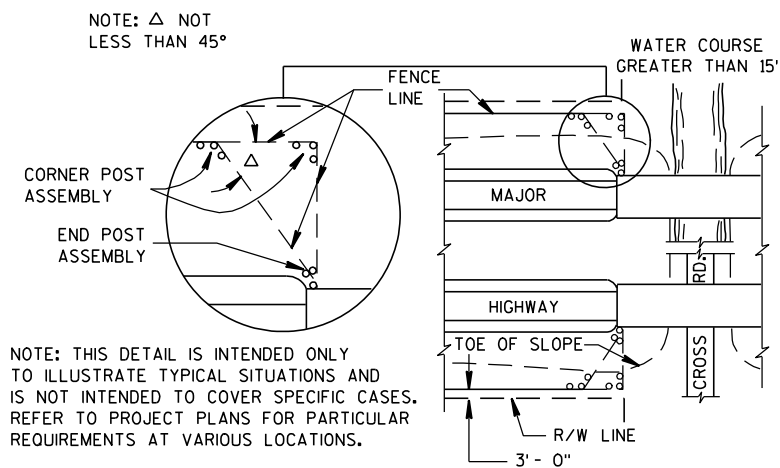
2" X 6" DOUGLAS FIR OR SO. YELLOW PINE PLACED BETWEEN TREE AND WOVEN WIRE FENCE. WOVEN WIRE FENCE AND BARBED WIRE TO BE STAPLED TO 2" X 6" LIKE AS TO LINE POST. 2" X 6" NOT FASTENED TO TREE.



PLAN VIEW
FENCE DESIGN AT TREES REMAINING
IN NORMAL FENCE LINE

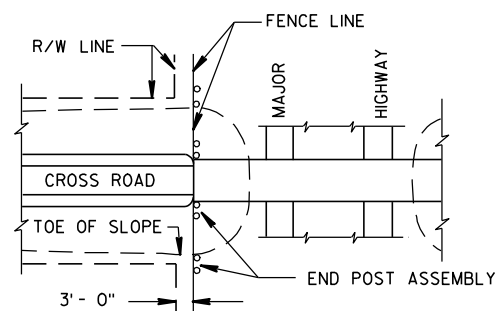


FENCE CONSTRUCTION OVER STREAM
COURSES OF 15 FT. OR LESS IN WIDTH

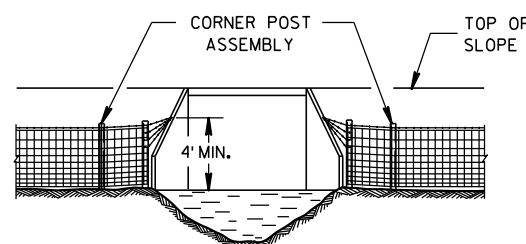


PLAN VIEW
MAJOR HIGHWAY OVERPASS OR STREAM COURSE
CROSSING OF GREATER THAN 15 FT. IN WIDTH

FENCE LOCATION AT STRUCTURES

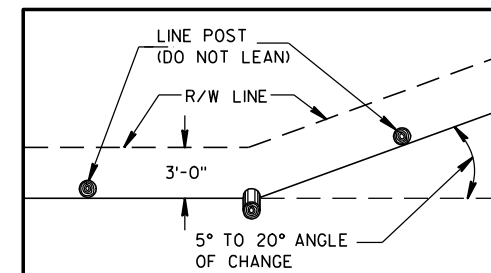
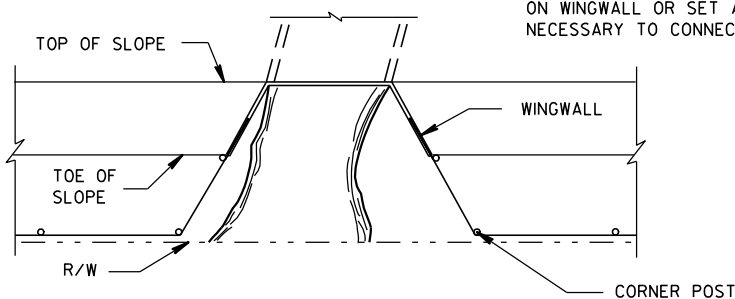


PLAN VIEW
MAJOR HIGHWAY UNDERPASS

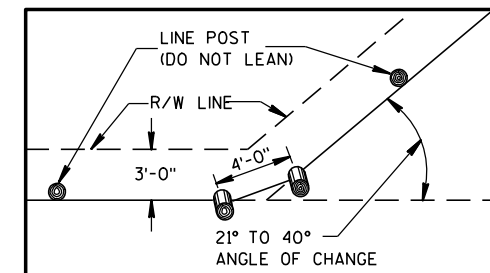


FENCE INSTALLATION TO WINGWALLS

NOTE: PLACE A MINIMUM OF 4 STRANDS OF BARBED WIRE, 6" MAXIMUM CENTERS IN FAN SHAPE CONNECTED TO AN EYE BOLT ON WINGWALL OR SET A LONE POST WHEN NECESSARY TO CONNECT BARBED WIRE.



PLAN VIEW
SINGLE POST CORNER

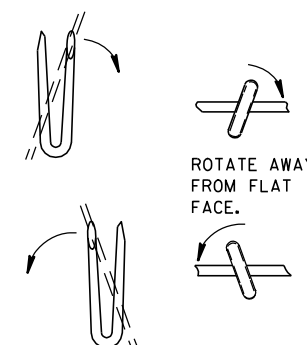


PLAN VIEW
DOUBLE POST CORNER

RIGHT OF WAY LINE CHANGE 40° AND LESS

NOTE: SINGLE AND DOUBLE POSTS SHALL BE A MIN. 6" DIA. X 8'-0" WITH A LEAN OF 4" TOWARD THE OUTSIDE OF THE CURVE.

WHEN THE RIGHT OF WAY LINE CHANGE IS MORE THAN 40° USE THE CORNER OR STRETCHER POSTS ASSEMBLY.



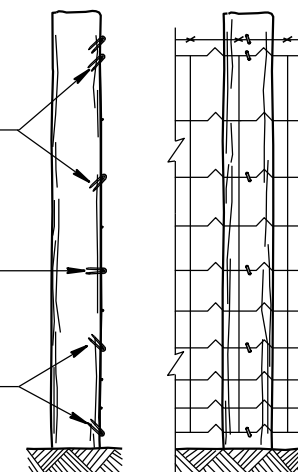
LINE POST

NOTE: WHEN POSTS ARE DRIVEN THE SMALL END SHALL BE DOWN.

STAPLES SLOPED DOWNWARD FOR SUSTAINED GRADES AND OVER KNOLLS.

STAPLES LEVEL FOR LEVEL GROUND.

SLOPE UPWARDS WHEN FENCE TENDS TO LIFT.



END ELEVATION
FARM SIDE ELEVATION
FENCE MOUNTING DETAIL

FENCE WOVEN WIRE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

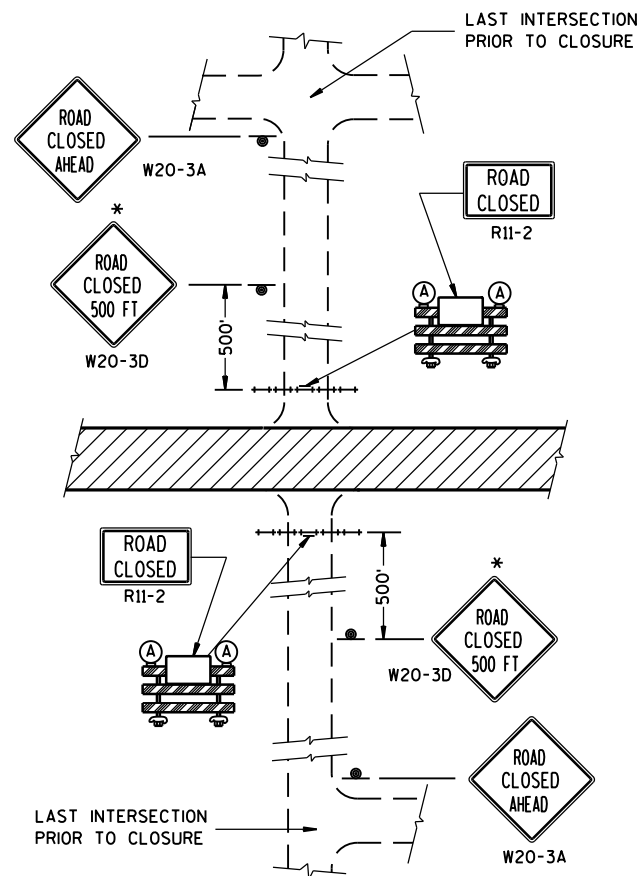
APPROVED

4/4/2008

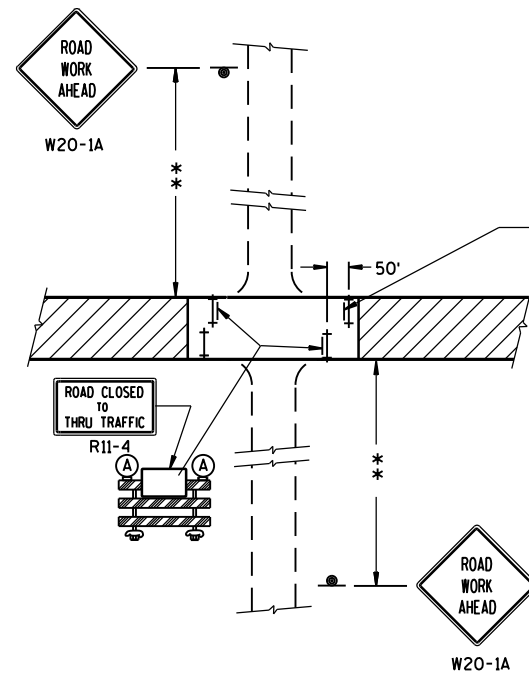
DATE

FHWA

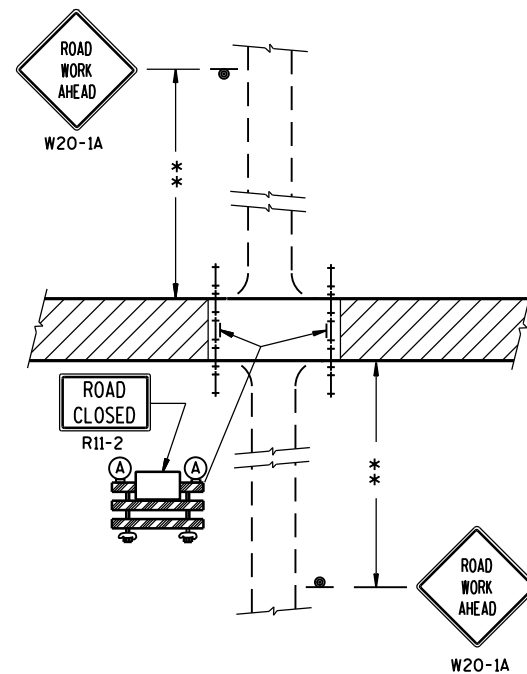
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

**DETAIL 1**

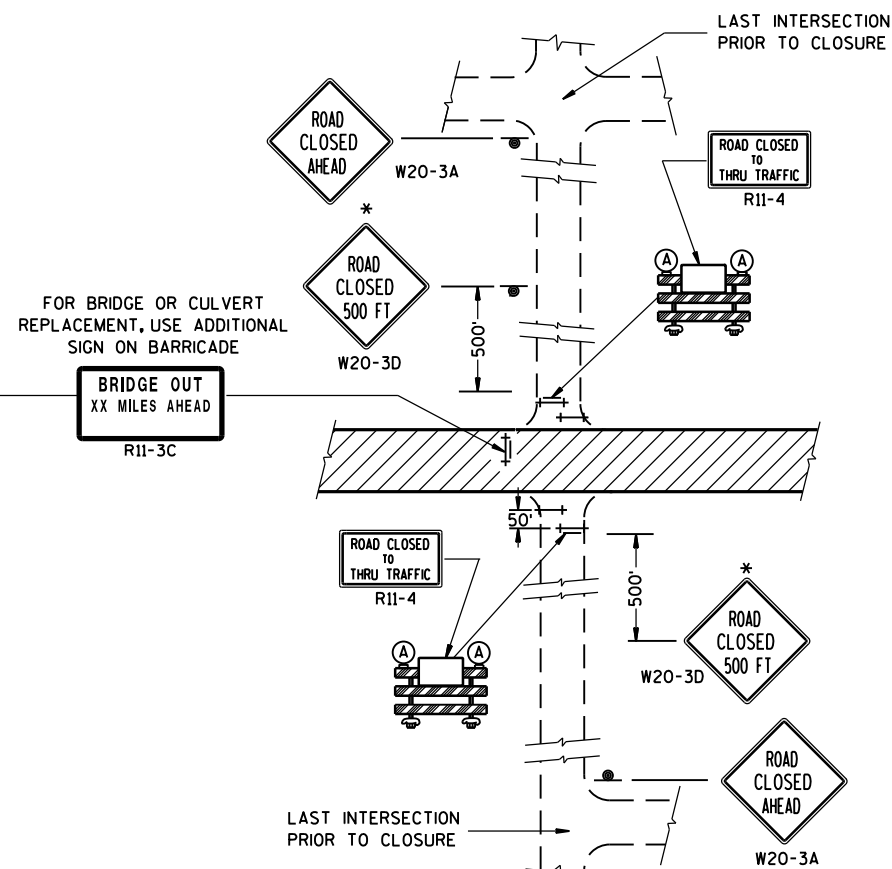
(NO ACCESS TO PROJECT)

**DETAIL 3**

(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS).

**DETAIL 2**

(PUBLIC CROSS-TRAFFIC MAINTAINED. NO ACCESS TO PROJECT).

**DETAIL 4**

(CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3 AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

*OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FT. OR LESS FROM THE WORK ZONE.

**500' MAX. OR AT LAST INTERSECTION WHICHEVER IS CLOSER.

LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

**BARRICADES AND SIGNS
FOR
SIDEROAD CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

Sept. 2015

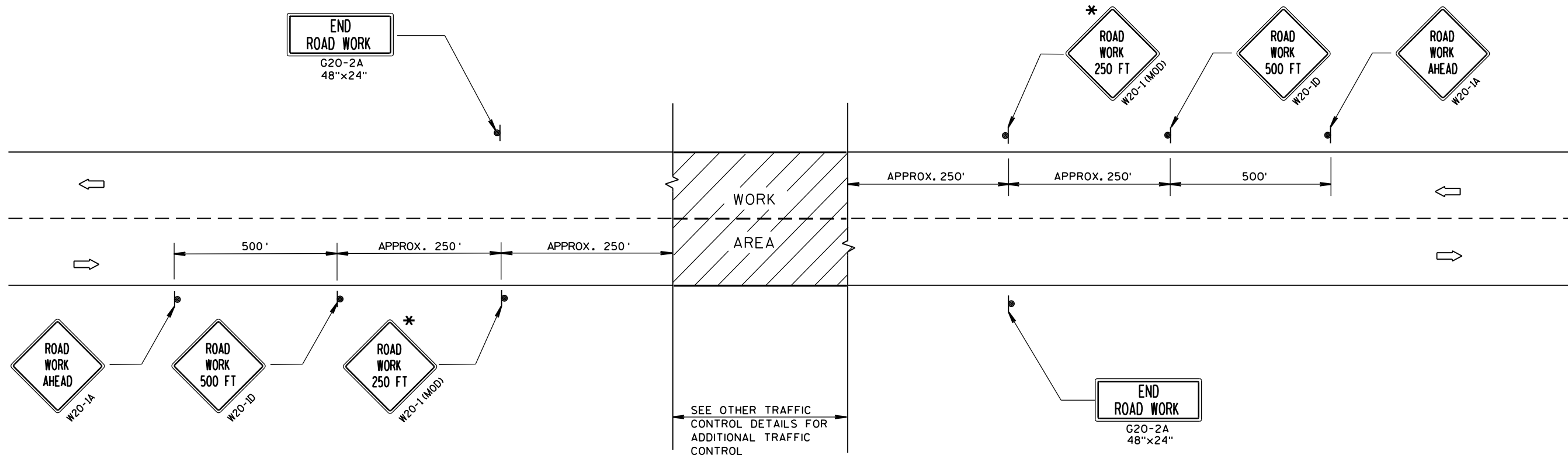
DATE

FHWA

/S/ Peter Amakobe Atepe

STATEWIDE WORK ZONE TRAFFIC

SAFETY ENGINEER



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

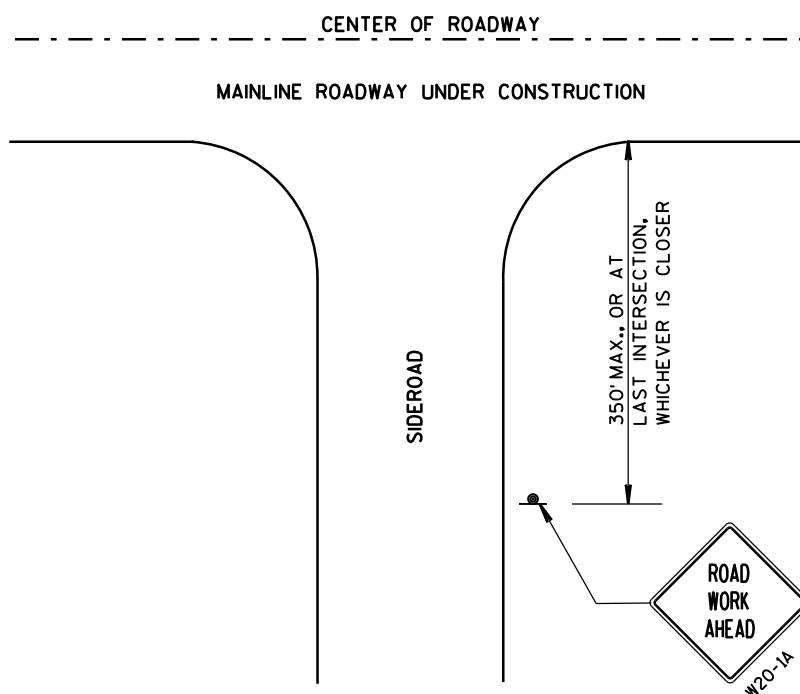
THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS, 36"x36" SIGNS MAY BE USED INSTEAD OF 48"x48" SIGNS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

* THE THIRD W20-1 SIGN IS REQUIRED ONLY IF THERE IS AN INTERSECTION BETWEEN THE "ROAD WORK 500 FT" SIGN AND THE WORK ZONE. ADJUST THE PLACEMENT OF THIS SIGN BASED ON INTERSECTION LOCATION AND OTHER FIELD CONDITIONS.



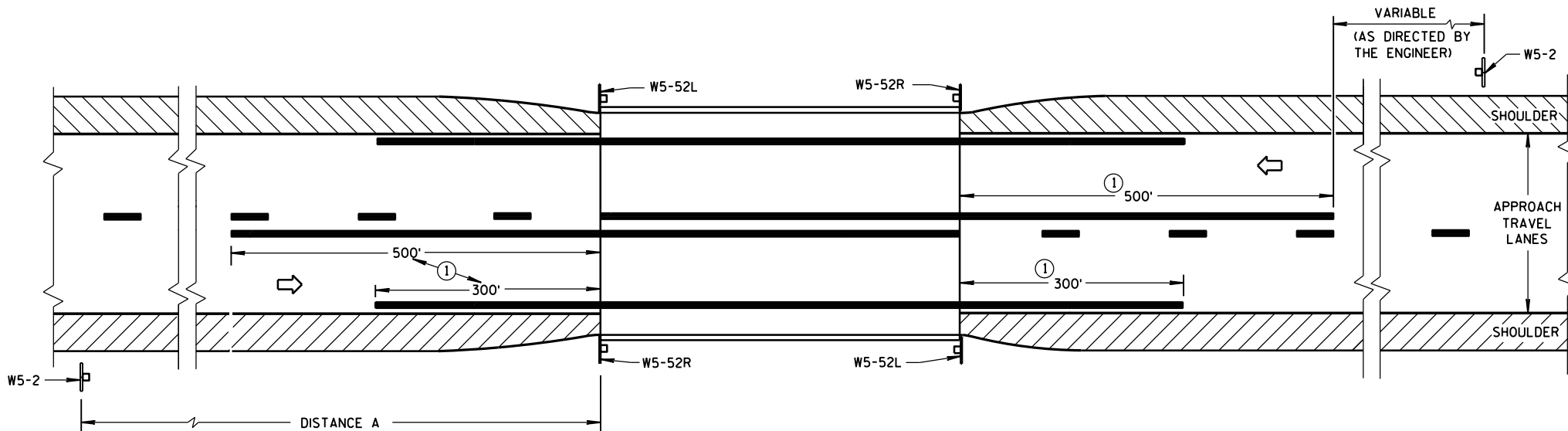
LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

TRAFFIC CONTROL, ADVANCE
WARNING SIGNS 40 M.P.H.
OR LESS TWO-WAY UNDIVIDED
ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED	/S/ Peter Amakobe Atepe
DATE	STATEWIDE WORK ZONE TRAFFIC
FHWA	SAFETY ENGINEER



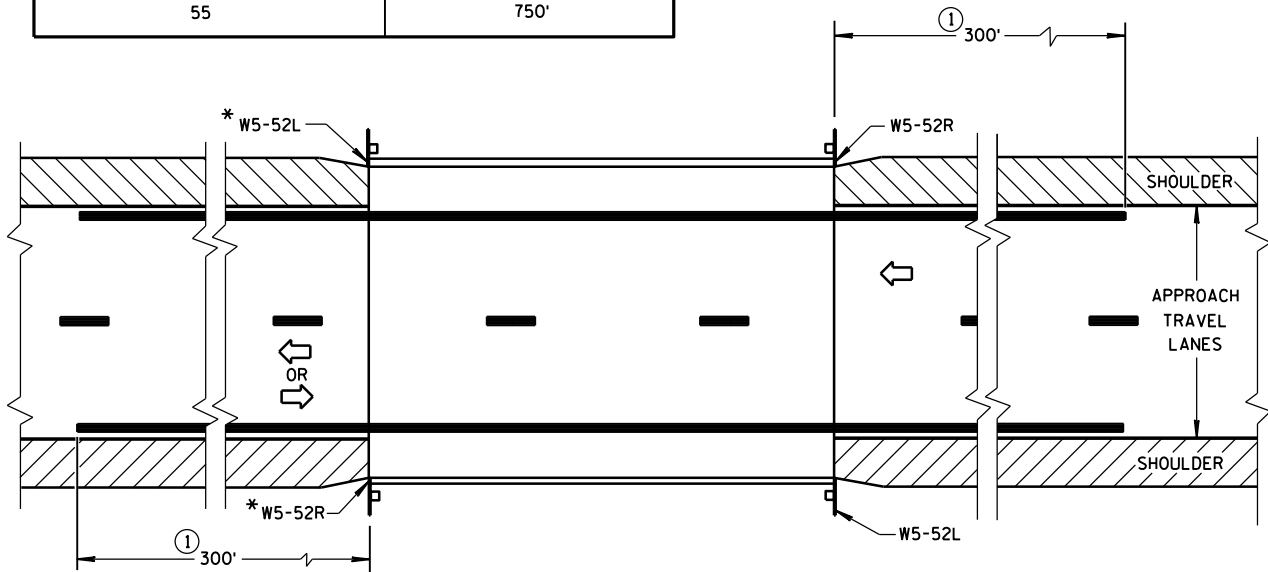
SITUATION 1

WARRANTING CRITERIA:

BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET

DISTANCE TABLE

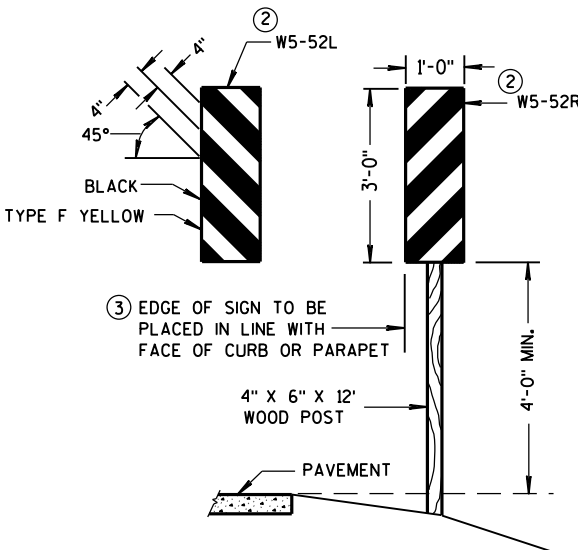
POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'



SITUATION 2

WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE IS LESS THAN 6 FEET WIDER (ON EACH SIDE) THAN APPROACH TRAVEL LANES.



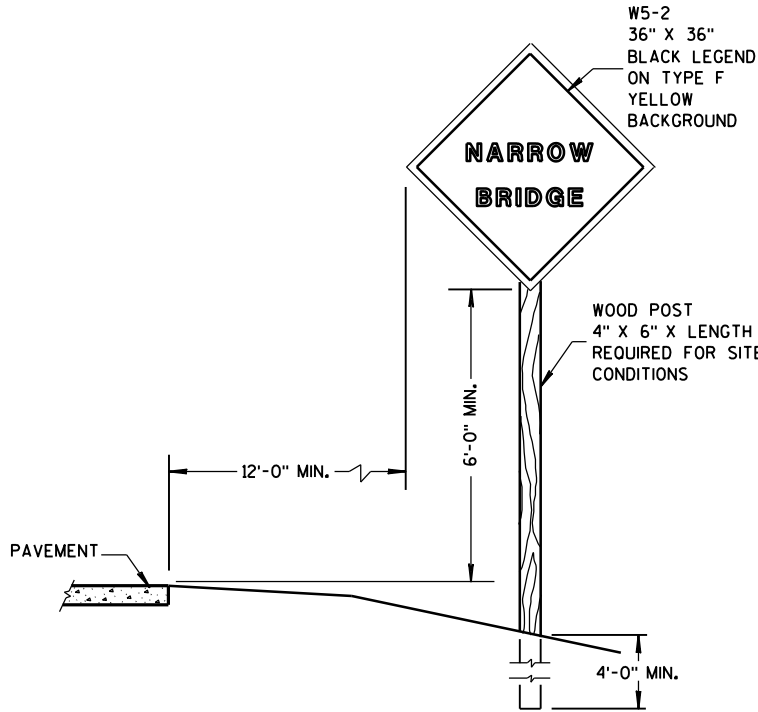
OBJECT MARKER PLACEMENT

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

PAVEMENT MARKING SHOWN ON THIS DRAWING IS NOT REQUIRED UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. WHEN SPECIFIED, PAVEMENT MARKING SHALL CONFORM TO THIS DRAWING AND OTHER CONTRACT REQUIREMENTS.

- ① MINIMUM DISTANCE UNLESS OTHERWISE SHOWN ON THE PLAN.
- ② FACE OF OBJECT MARKERS W5-52R, AND W5-52L SHALL BE COVERED WITH TYPE F REFLECTIVE SHEETING.
- ③ LOCATE OBJECT MARKER POST(S) BEHIND GUARDRAIL WHEN PRESENT.

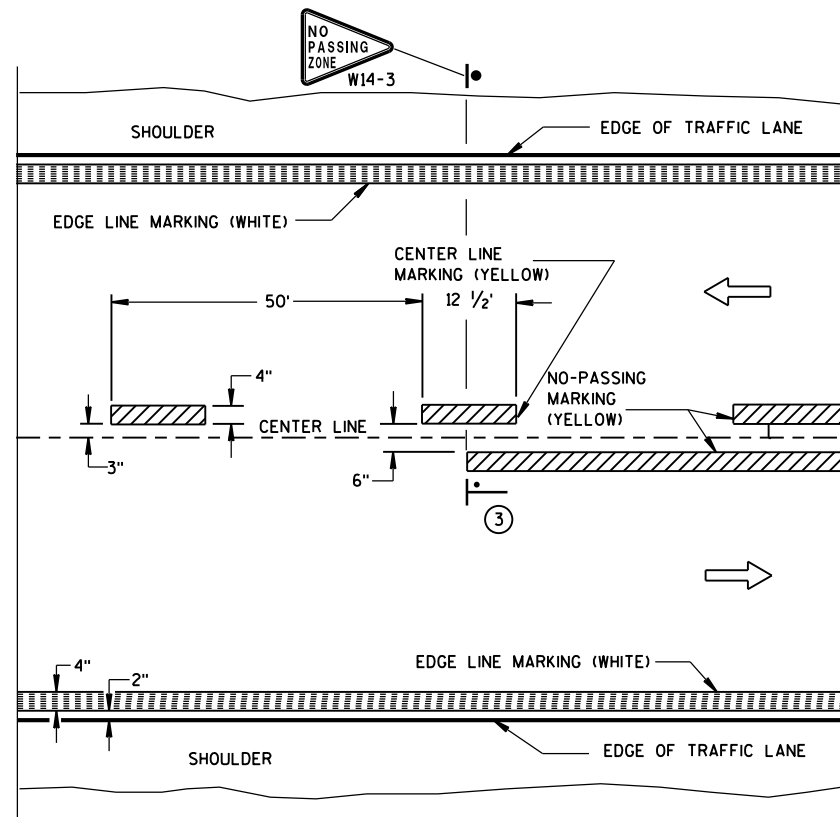


SIGN PLACEMENT

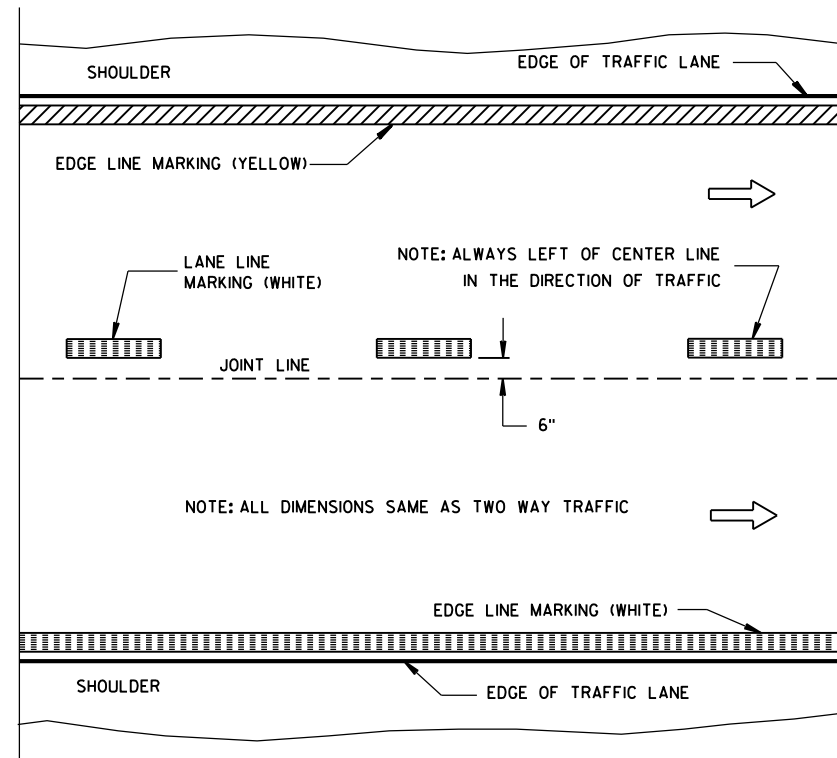
**SIGNING & MARKING
FOR TWO LANE BRIDGES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3-2014 DATE /S/ Travis Fettes
STATE TRAFFIC ENGINEER OF DESIGN
FHWA

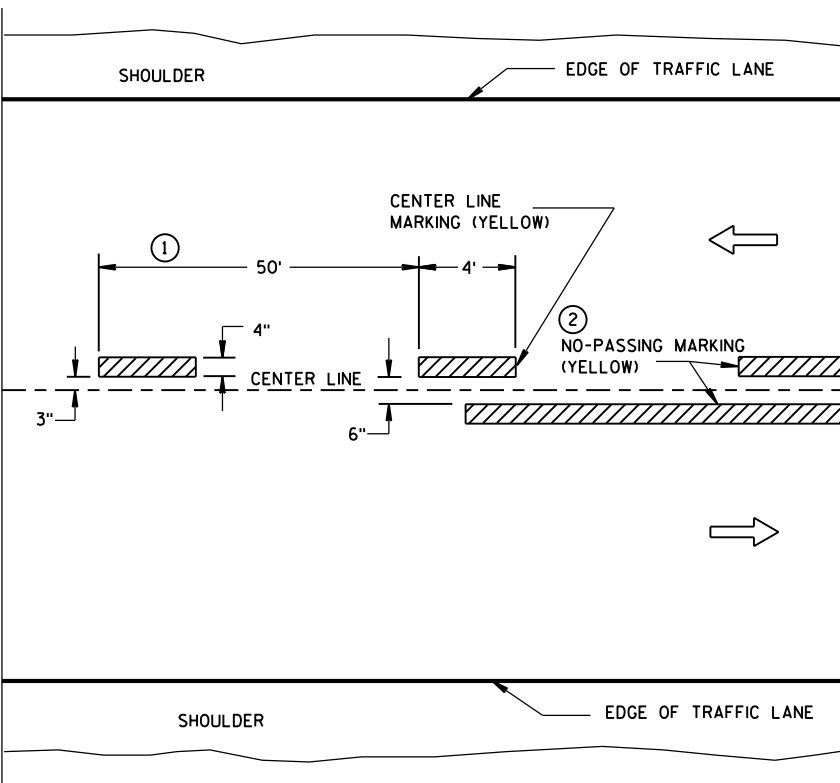


TWO WAY TRAFFIC

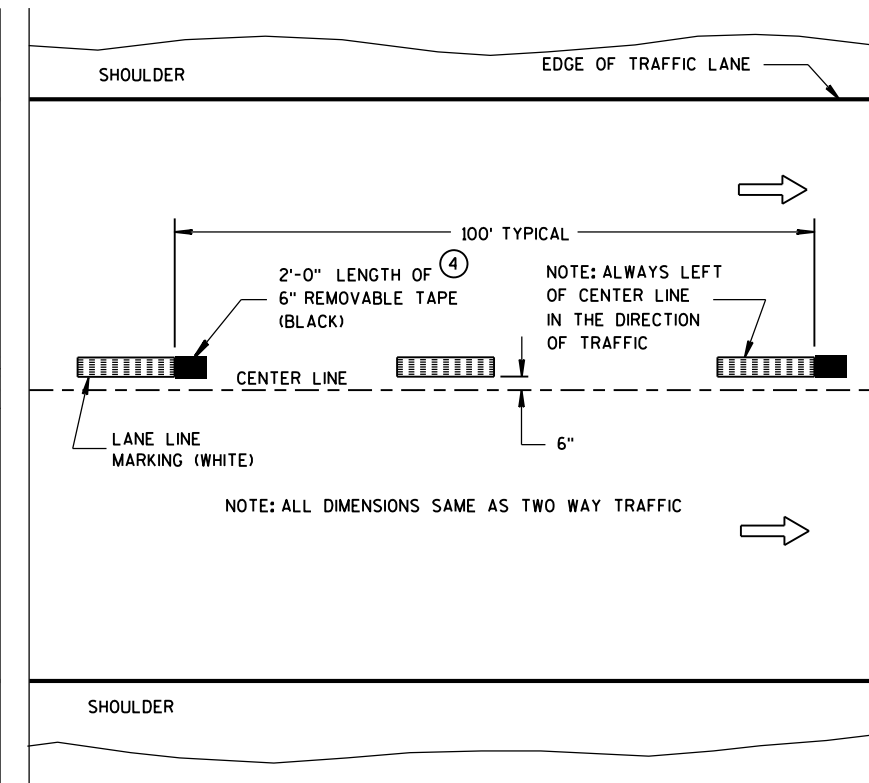


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

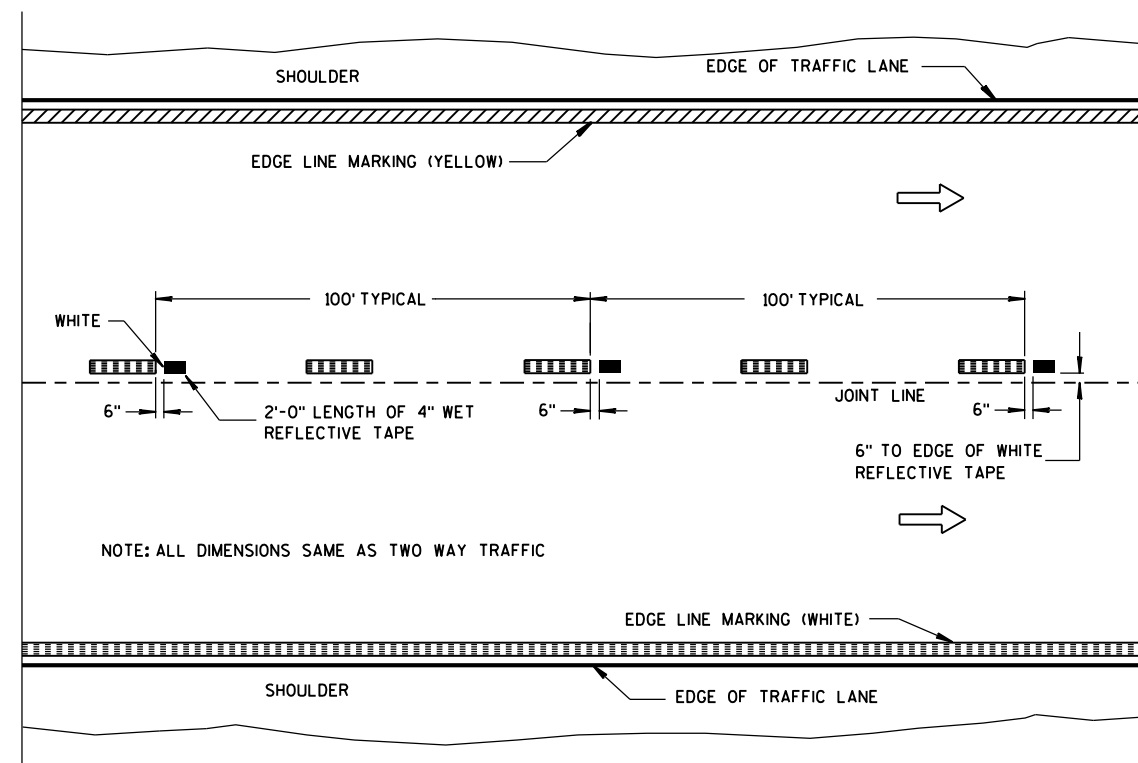
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

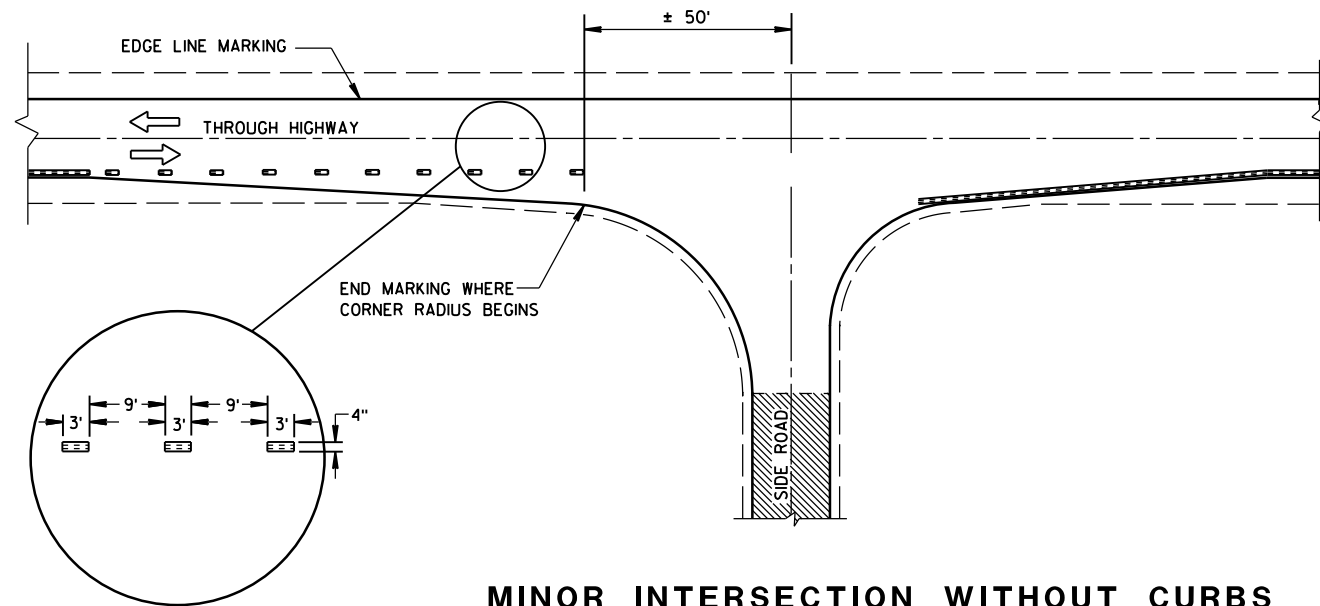
- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5-13-2013
DATE
FHWA

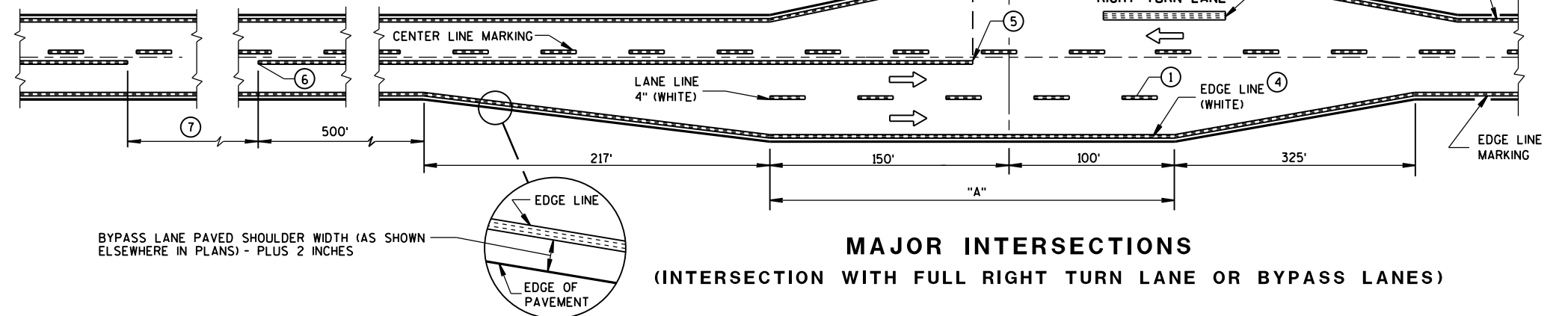
/S/ Travis Feltes
STATE TRAFFIC ENGINEER



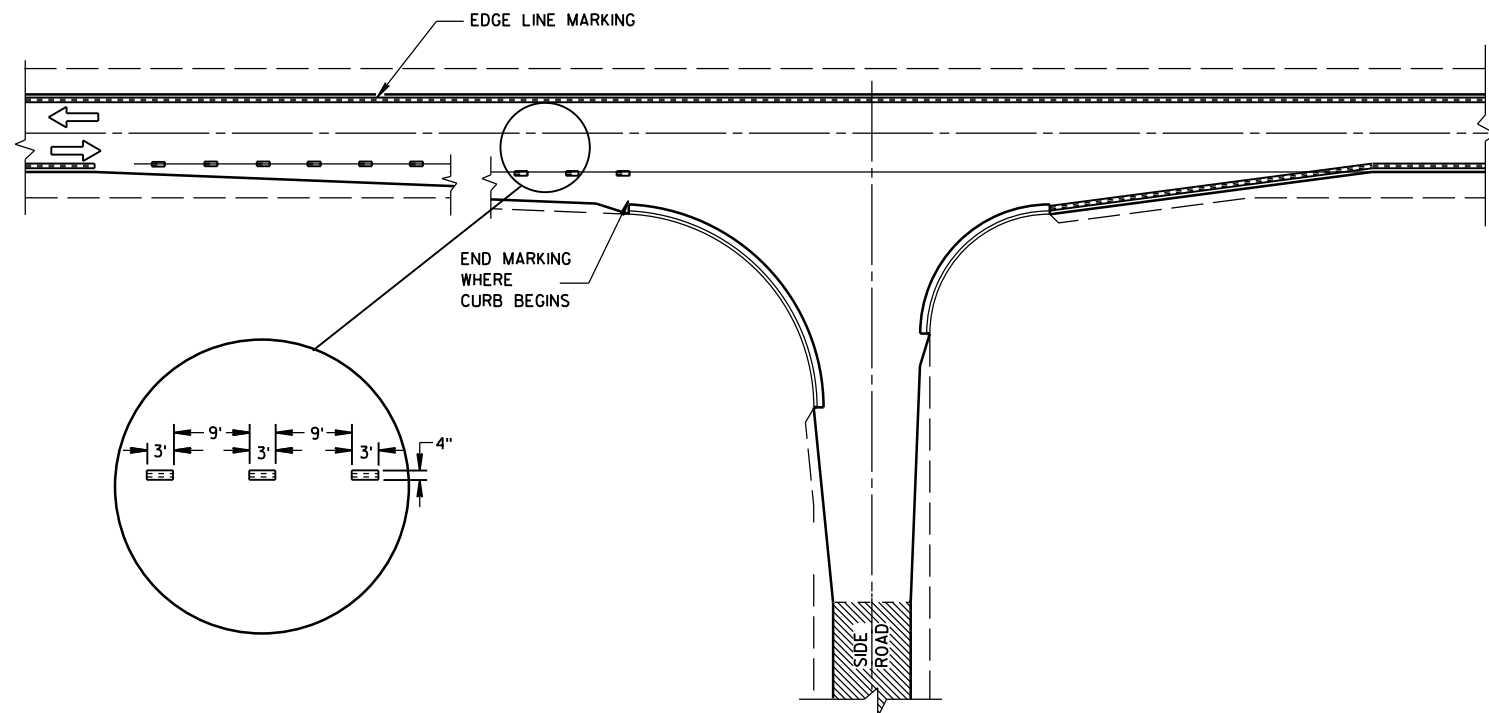
MINOR INTERSECTION WITHOUT CURBS

⑦

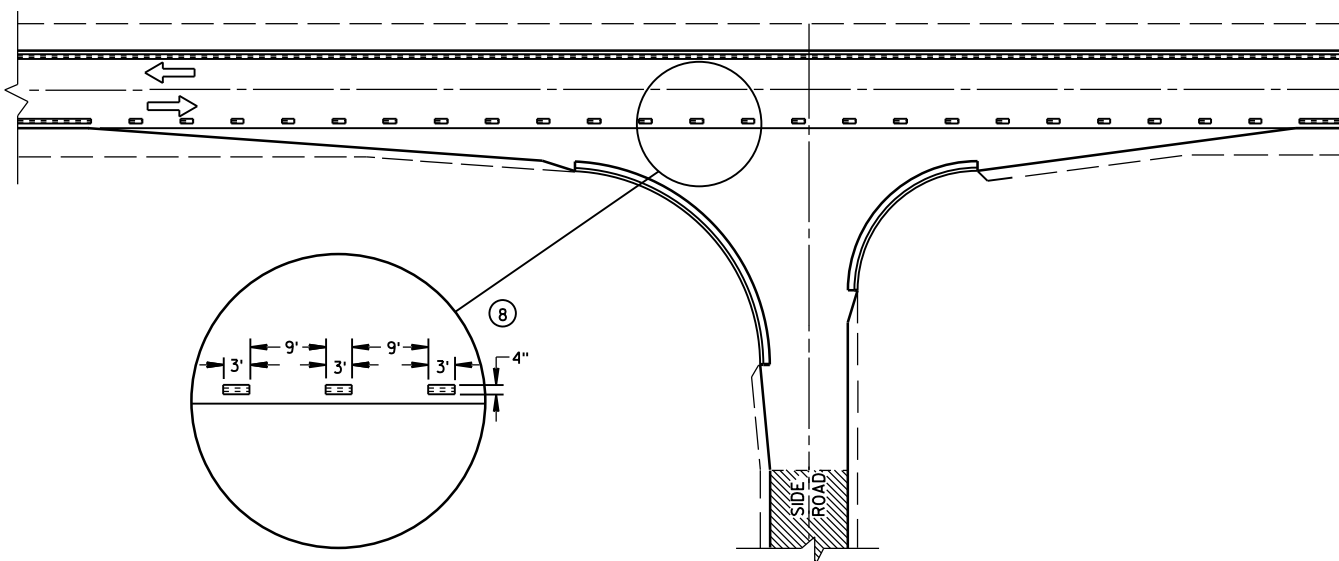
POSTED SPEED (MPH)	MINIMUM DISTANCE BETWEEN ZONES (FEET)
25 - 30	528
35 - 40	528
45 - 50	686
55	792



MAJOR INTERSECTIONS
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANES)



MINOR INTERSECTION WITH CURBS
(TYPICAL MARKING)



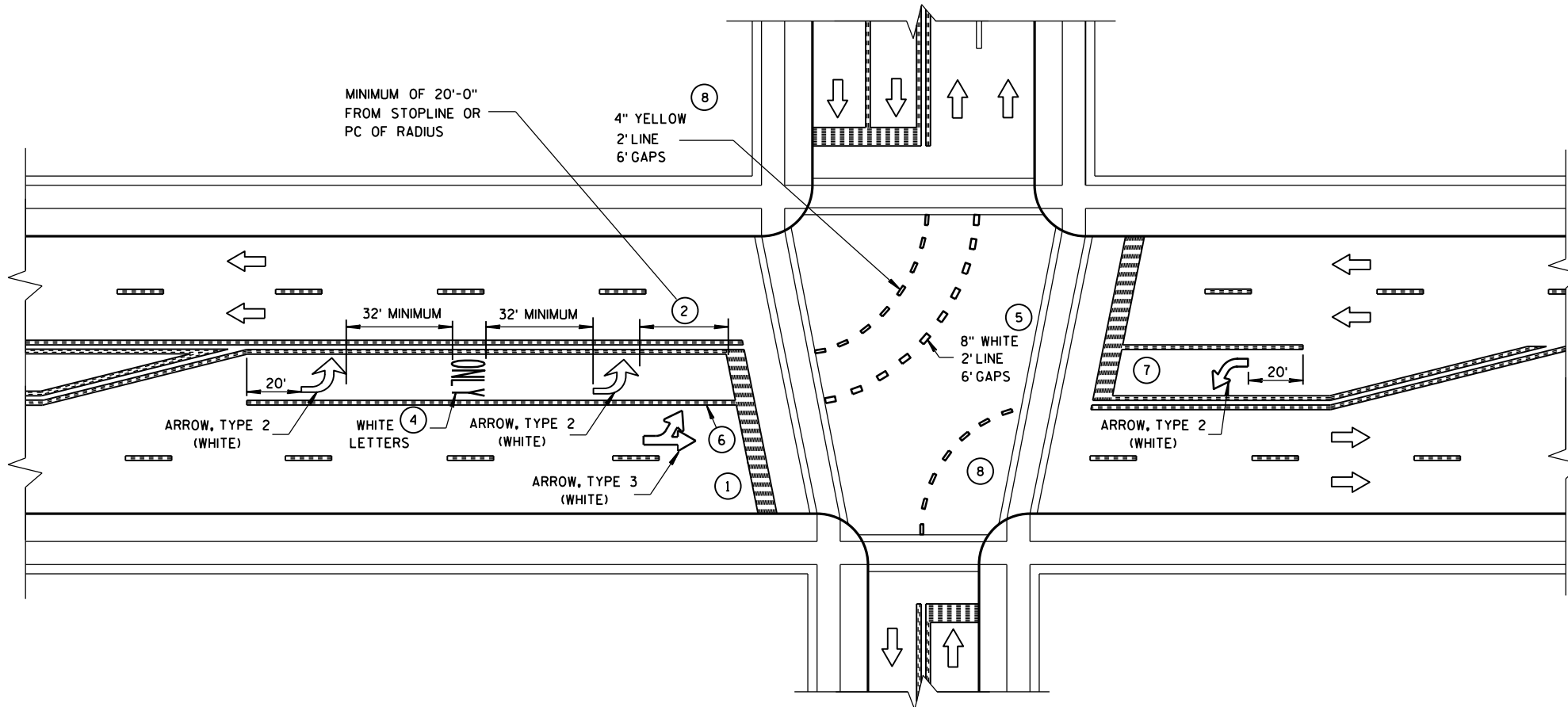
MINOR INTERSECTION WITH CURBS
③ (FOR SPECIAL CONDITIONS AS SPECIFIED)

GENERAL NOTES

- EDGE LINES SHALL BE OMITTED THROUGH INTERSECTIONS. EDGE LINES SHALL BE CONTINUED THROUGH DRIVEWAYS.
- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
 - ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
 - ③ ALTERNATIVE MARKING SHALL BE PROVIDED WHEN SPECIFIED IN THE CONTRACT. TYPICAL SITUATIONS WHERE THIS MARKING MAY BE REQUIRED ARE WHERE THE INTERSECTION IS ON A SHARP HORIZONTAL CURVE OR CREST VERTICAL CURVE IN AN UNLIGHTED AREA SUCH THAT THE EDGE LINE MAY BE MISLEADING TO THE MOTORIST OR DISAPPEAR FROM SIGHT.
 - ④ THE EDGE LINE IN THE TAPER AREAS OF THE BYPASS LANE AND THE BYPASS LANE SHALL BE LOCATED 1-FOOT FROM EDGE OF PAVEMENT TO THE OUTSIDE EDGE OF EDGE LINE.
 - ⑤ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT/SURFACE EDGE EXTENSION.
 - ⑥ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
 - ⑦ IF THE DISTANCE BETWEEN 2 SUCCESSIVE NO-PASSING ZONES IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES, CONNECT THE 2 ZONES.
 - ⑧ 3' LINE 9' GAP, EXCEPT RETRACE THE EXISTING LINE - GAP PATTERN WHERE EXISTING MARKINGS ARE IN PLACE.
- ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

PAVEMENT MARKING
(INTERSECTIONS)

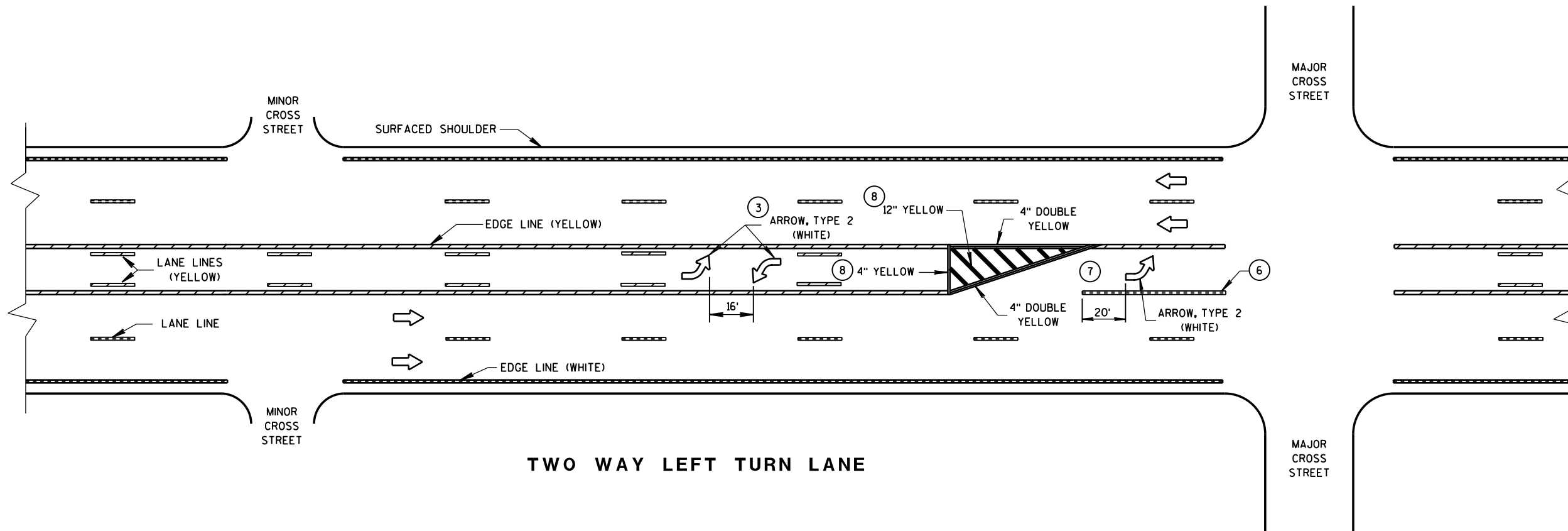
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



GENERAL NOTES

- STOP BAR IS REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.
- DISTANCE MAY BE ADJUSTED TO ACCOMMODATE SHORT LEFT TURN LANES, AS APPROVED BY THE ENGINEER.
- A SET OF ARROWS IS REQUIRED EVERY 400 FEET OR NEAR INTERSECTIONS OR DRIVEWAYS WITH TURNING TRAFFIC.
- ADD EXTRA SETS OF ONE ARROW AND ONE ONLY PER 160 FEET OR WHEN ON A CURVE.
- 8" WHITE WITH 2' LINE 6' GAPS FOR DUAL TURN LANE.
- 8" WHITE
- ADD SECOND ARROW WHEN TURN BAY IS GREATER THAN OR EQUAL TO 108 FEET.
- REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.





NOTE:
ARROW SYMBOL (➡)
SHOWS DIRECTION OF TRAVEL



PAVEMENT MARKING
(LEFT TURN LANE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

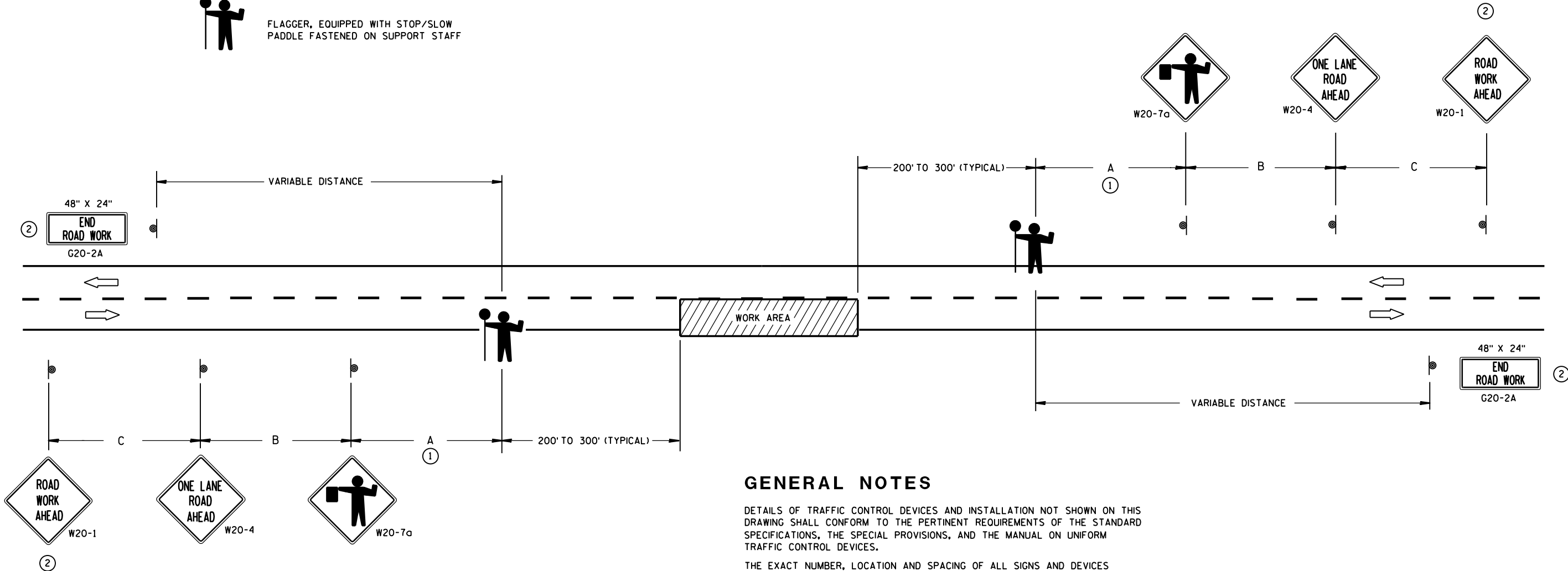
-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

SIGN SPACING TABLE

SPEED LIMIT	SIGN SPACING A,B,C
25-35 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, COVER OR REMOVE ALL TEMPORARY TRAFFIC CONTROL SIGNS.

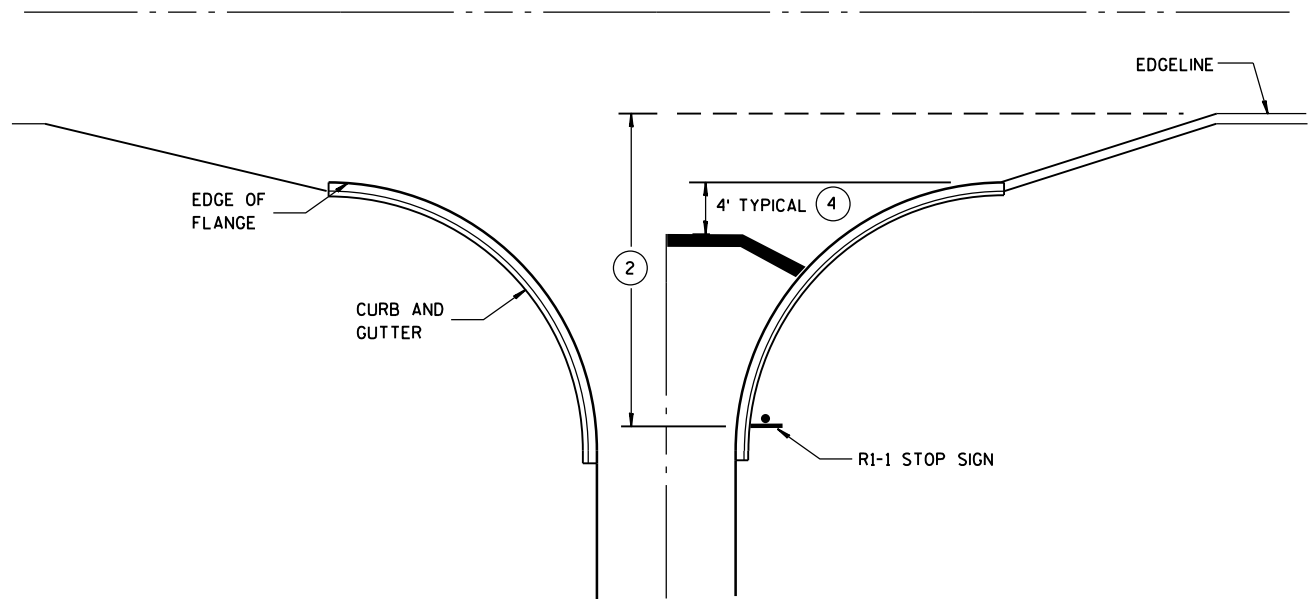
ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

- ① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

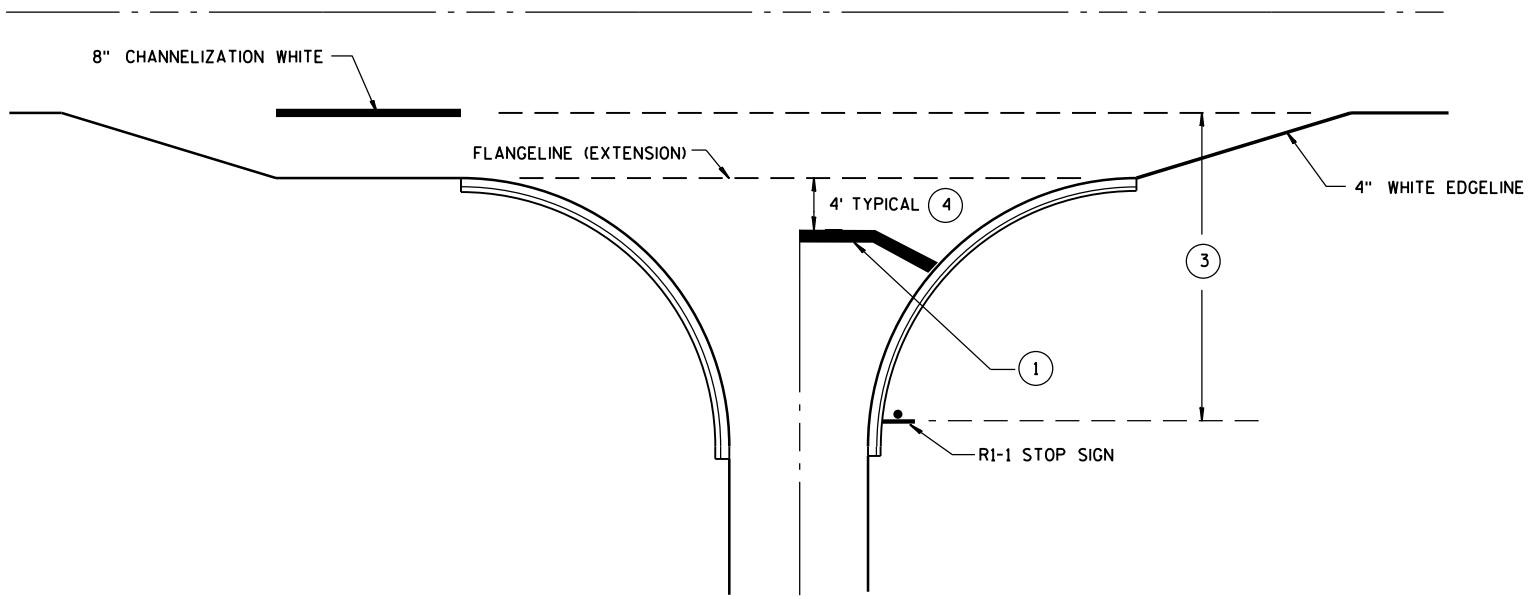
TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

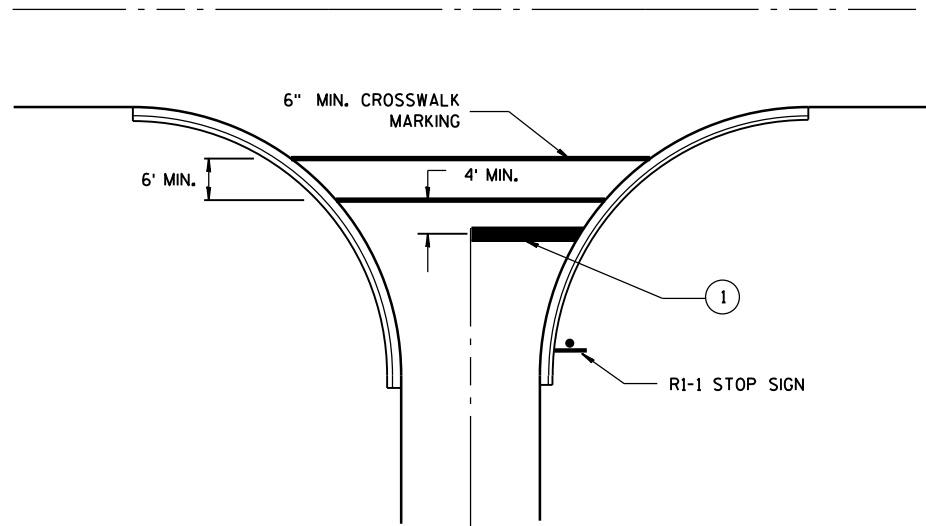
APPROVED
8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



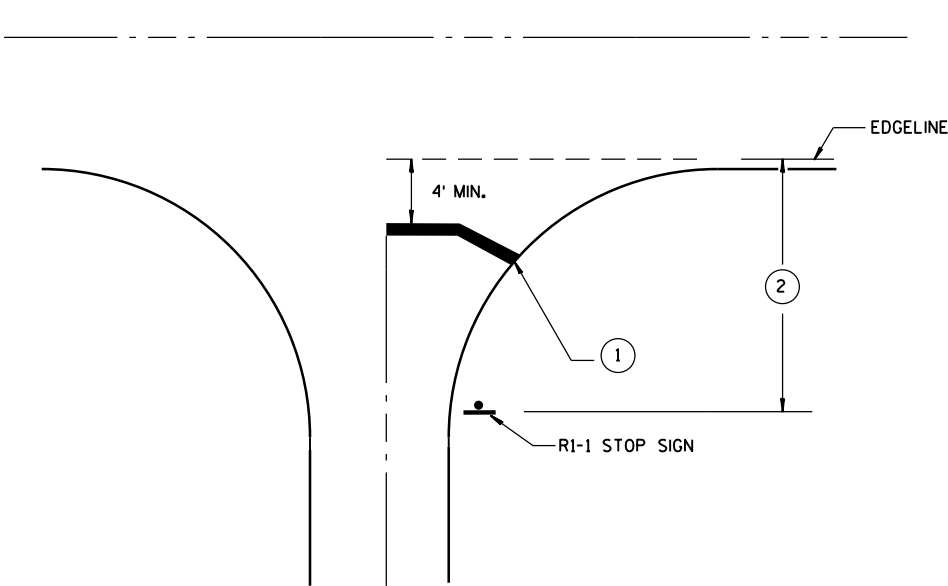
TYPICAL STOP LINE PAVEMENT MARKING
WITH CURB AND GUTTER



TYPICAL STOP LINE PAVEMENT MARKING
FOR SIDEROADS WITH RIGHT TURN LANE



TYPICAL STOP LINE PAVEMENT MARKING
FOR SIDEROADS WITH CROSSWALK MARKING



TYPICAL STOP LINE PAVEMENT MARKING
WITHOUT CURB AND GUTTER

GENERAL NOTES

- ① 18-INCH STOP LINES MAY BE DELETED OR ADDED BY THE PROJECT ENGINEER BASED ON VISIBILITY AND SIGHT LINES.
- ② IF STOP SIGN IS LESS THAN OR EQUAL TO 40 FEET FROM THE EDGE LINE THAN NO STOP LINE IS REQUIRED.
- ③ IF STOP SIGN IS LESS THAN OR EQUAL TO 30 FEET FROM THE FLANGELINE EXTENSION THAN NO STOP LINE IS REQUIRED.
- ④ MOVE CLOSER TO EDGE OF TRAVEL LANE AS NEEDED FOR VISIBILITY AND SIGHT LINES.

STOP LINE AND CROSSWALK
PAVEMENT MARKING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4/30/2013 DATE /S/ Travis Feltz
STATE TRAFFIC ENGINEER
FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

TABLE A

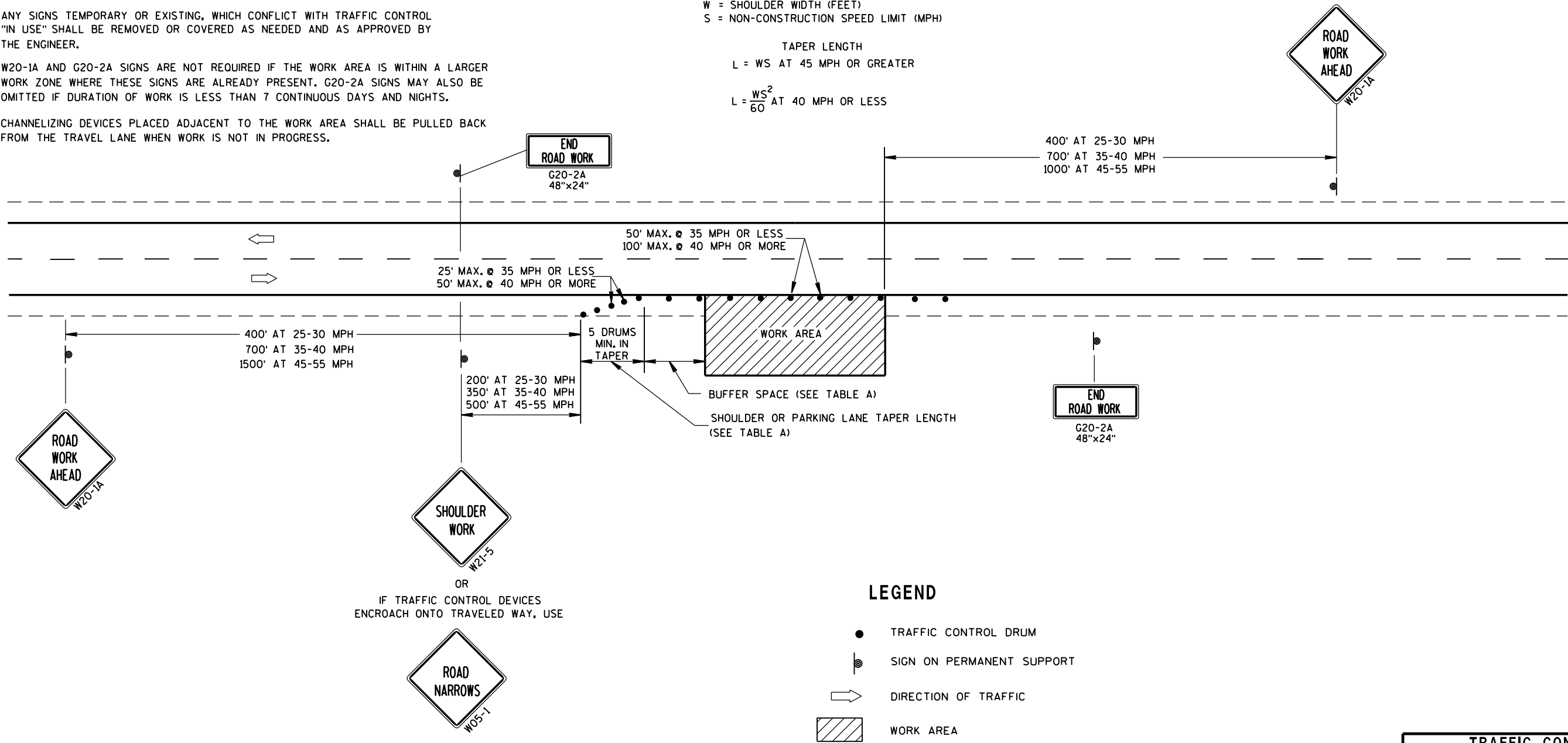
SHOULDER TAPER LENGTH (FEET)					BUFFER SPACE (FEET)
S \ W	4	6	8	10	
30	20	30	40	50	200
35	30	45	55	70	250
40	40	55	75	90	305
45	60	90	120	150	360
50	70	100	135	170	425
55	75	110	150	185	495

W = SHOULDER WIDTH (FEET)
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

TAPER LENGTH
L = WS AT 45 MPH OR GREATER

$L = \frac{WS^2}{60}$ AT 40 MPH OR LESS

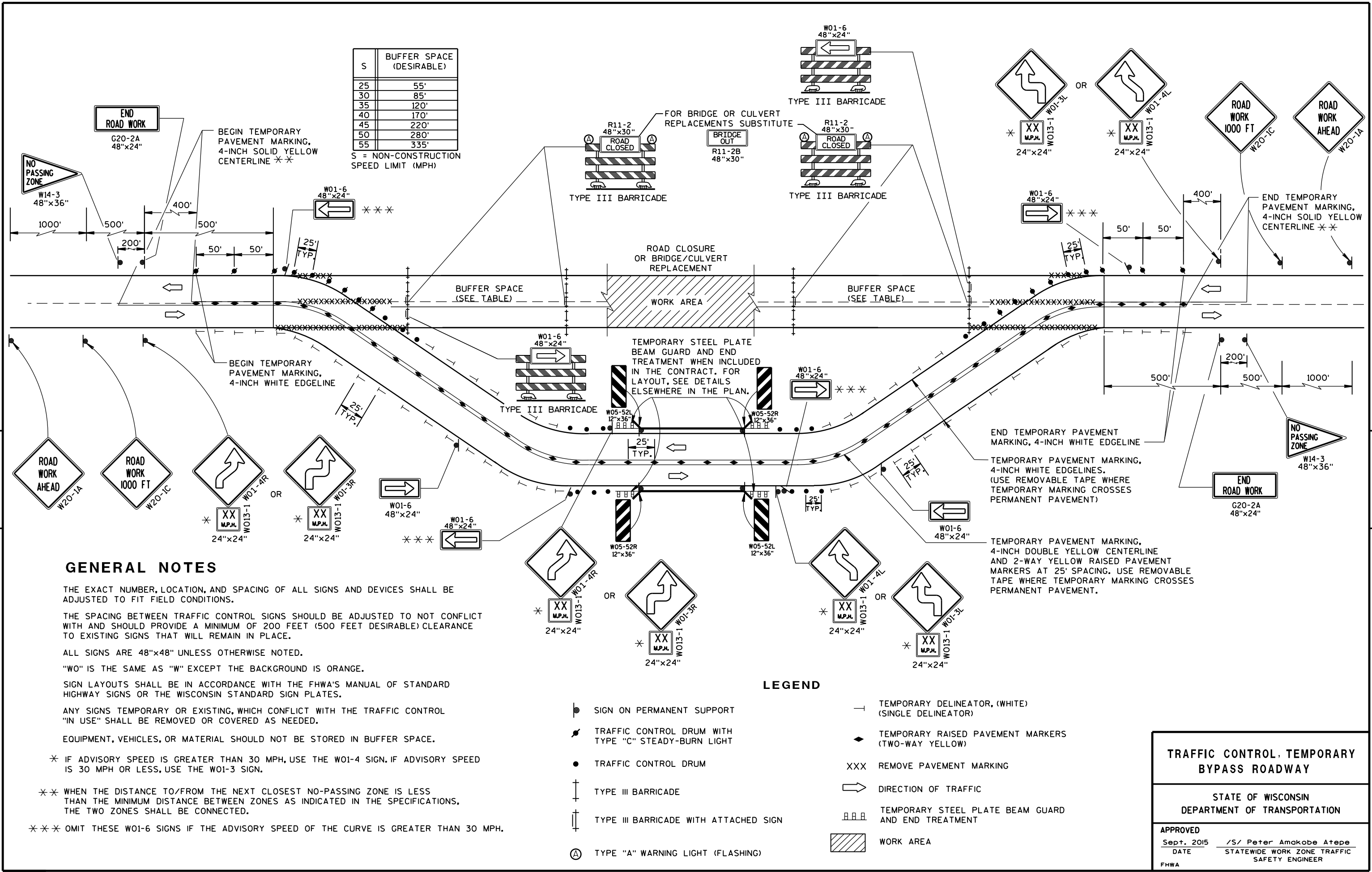
SHOULDER TAPER LENGTH = $\frac{1}{3}L$



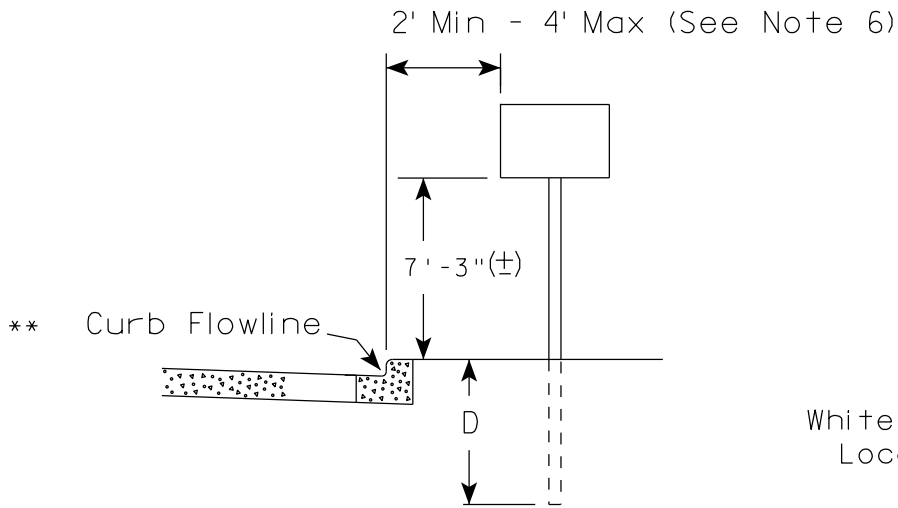
LEGEND

- TRAFFIC CONTROL DRUM
- ⦿ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ▨ WORK AREA

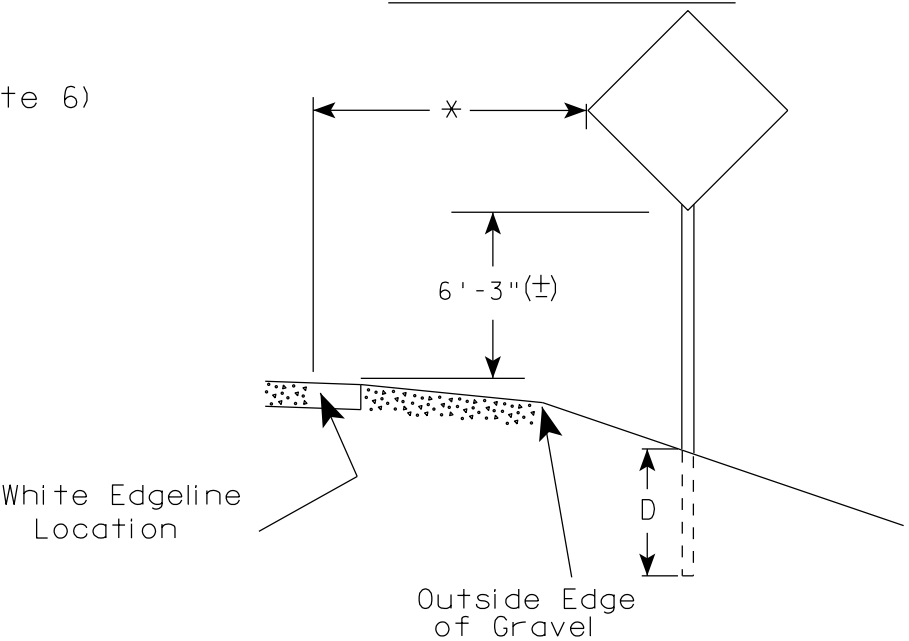
TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED July 14, 2015 DATE	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	



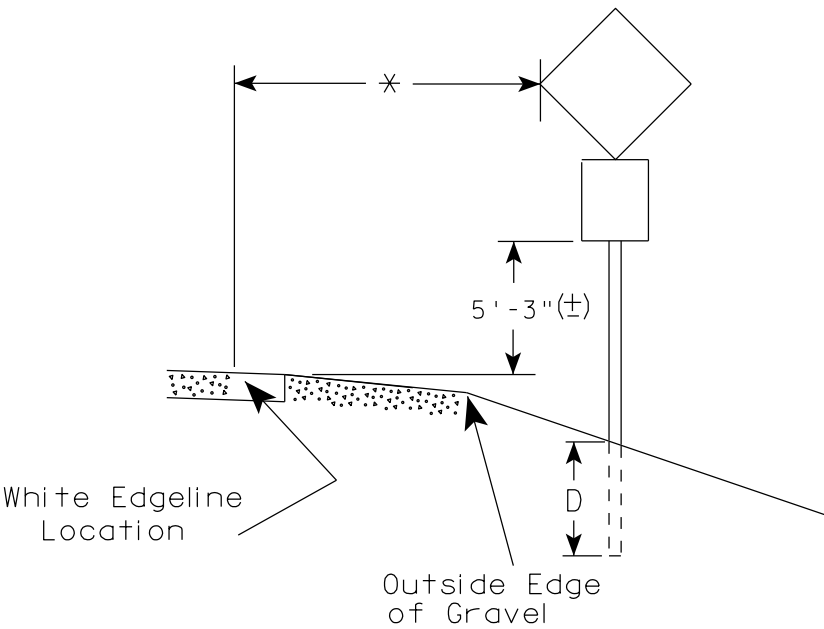
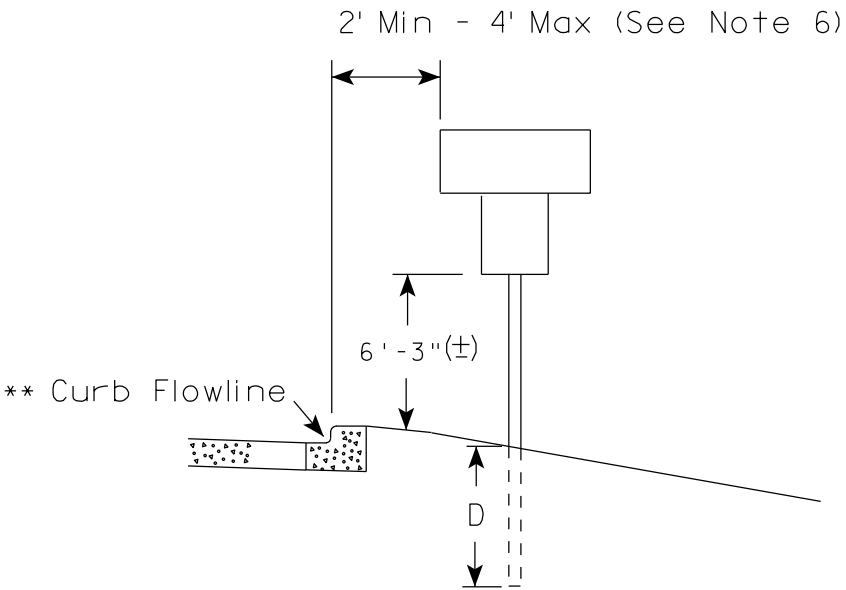
URBAN AREA



RURAL AREA (See Note 2)



- GENERAL NOTES
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
 2. If signs are mounted on barrier wall, see A4-10 sign plate.
 3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
 4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. The (±) tolerance for mounting height is 3 inches.
 8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
 9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

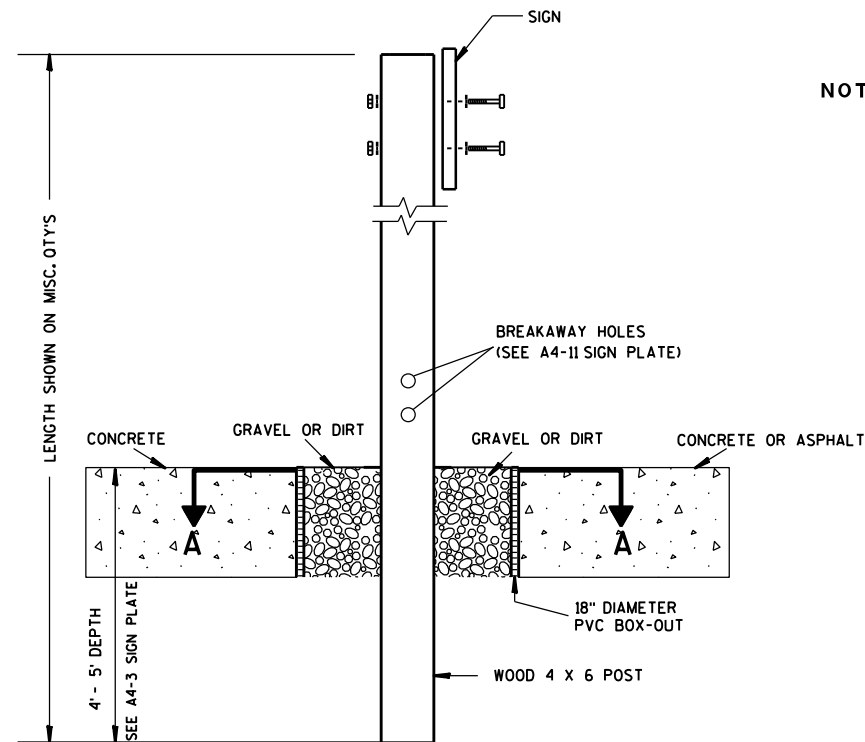
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

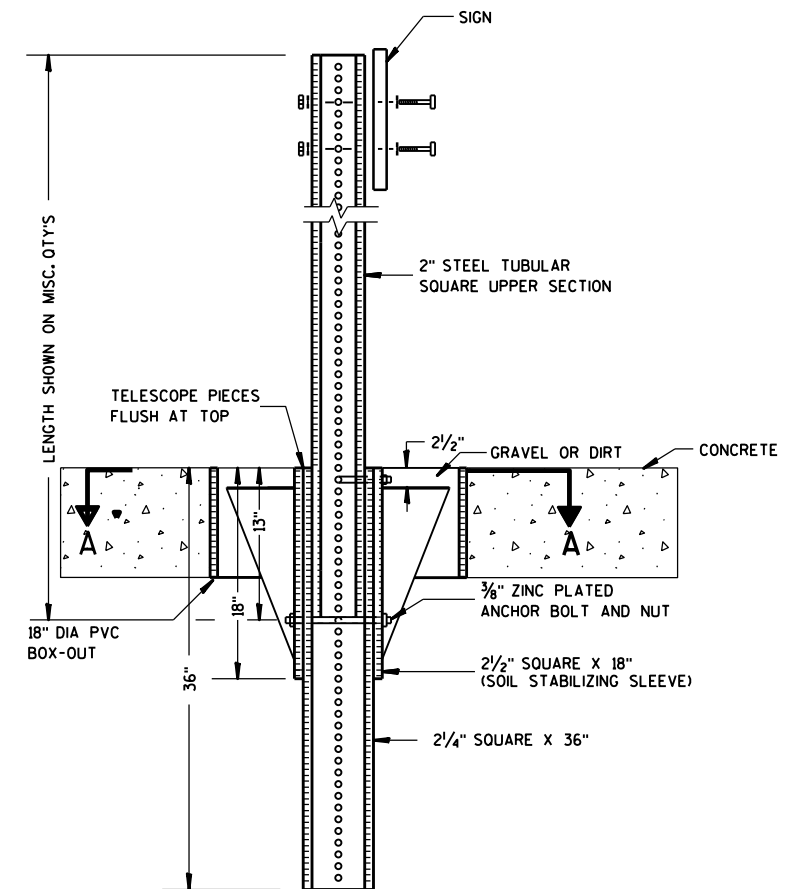
DATE 7/23/15 PLATE NO. A4-3.20



ELEVATION VIEW

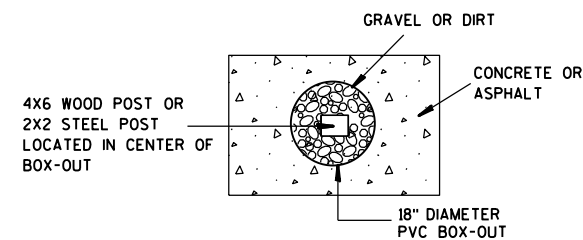
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

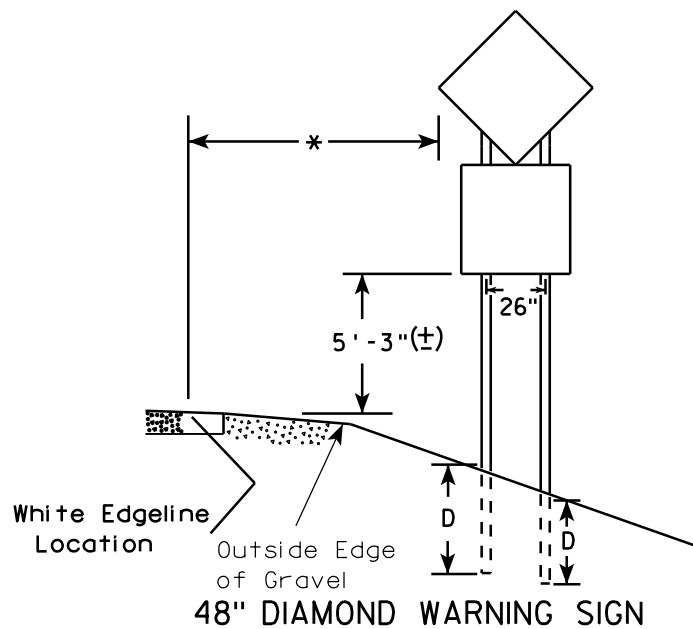
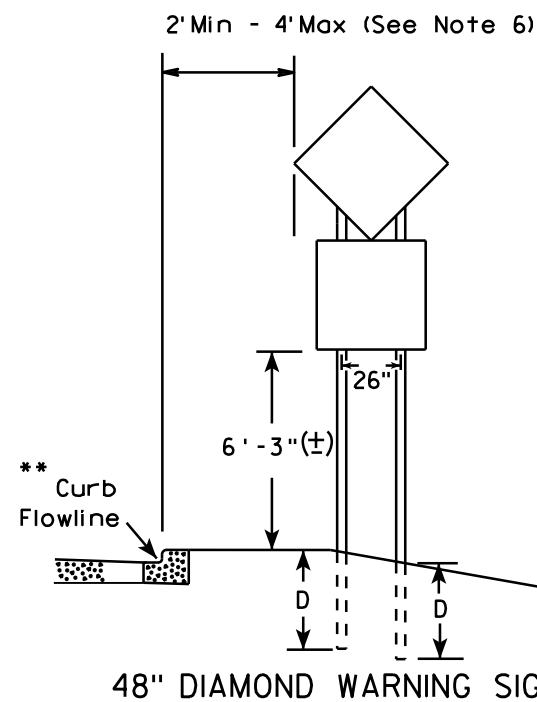
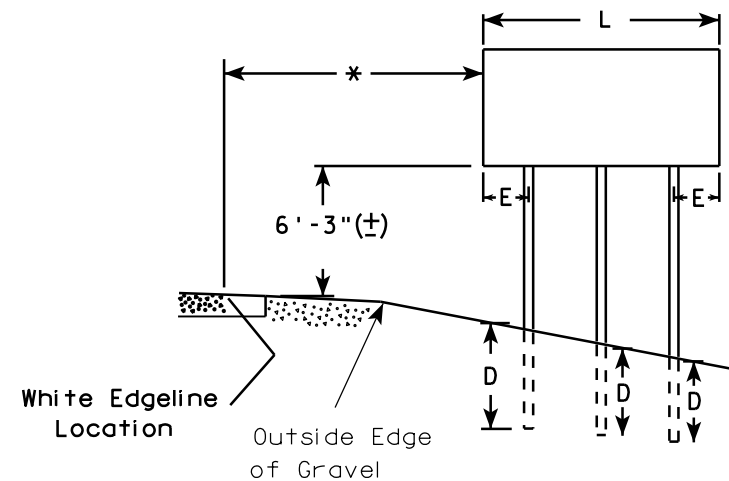
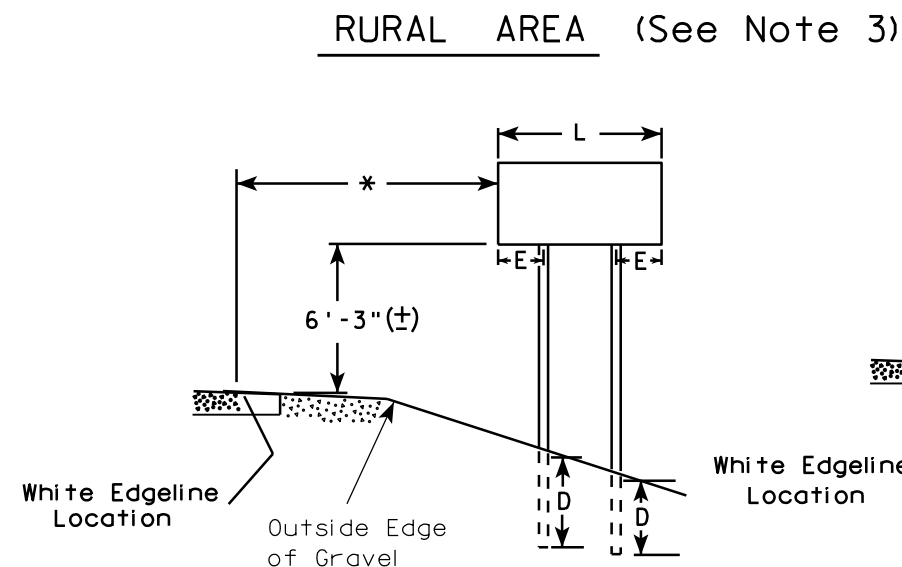
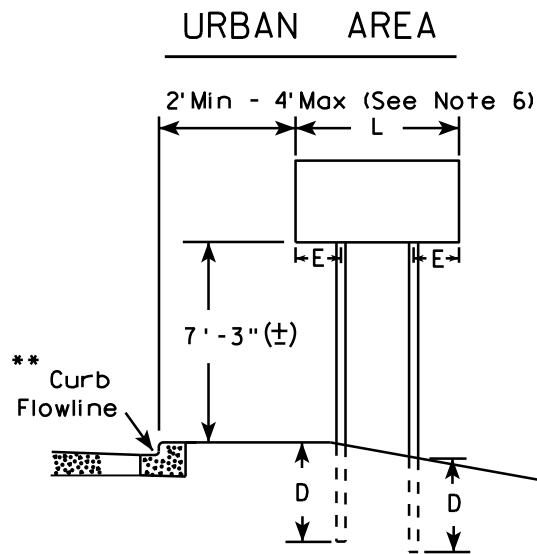
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



- GENERAL NOTES**
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
 2. See tables below for required number of posts.
 3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
 4. The (±) tolerance for mounting height is 3 inches.
 5. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
 8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

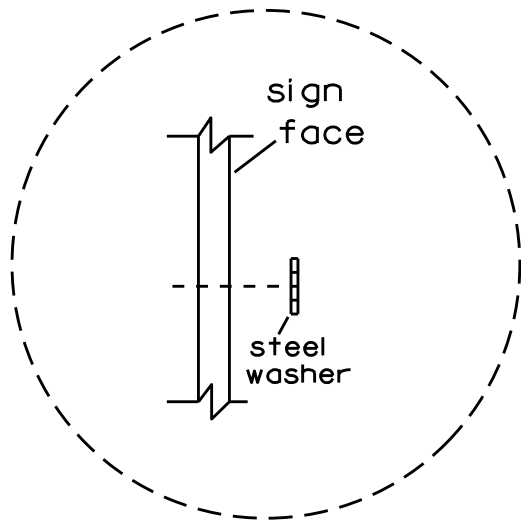
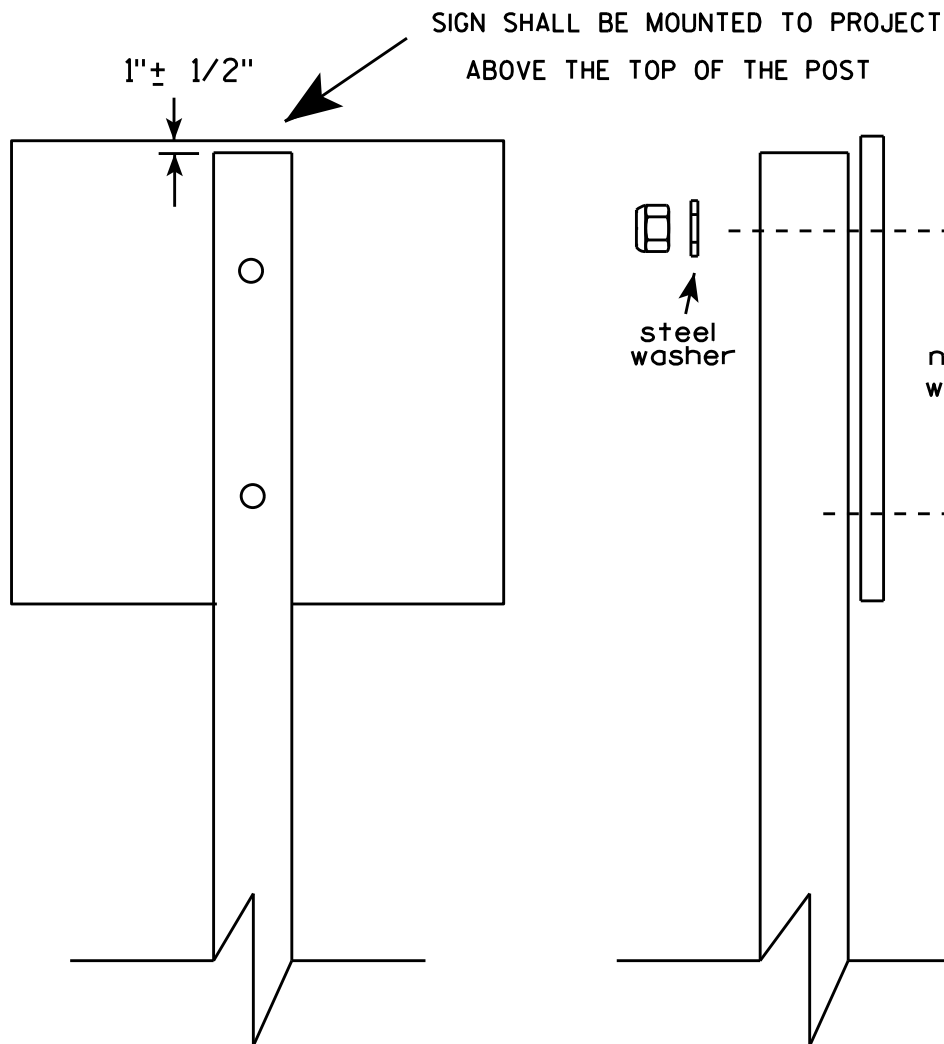
SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 120" less than 168"	12"

SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)	
L	E
168" and greater	12"

POST EMBEDMENT DEPTH	
Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 7/23/15	PLATE NO. A4-4.14



Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

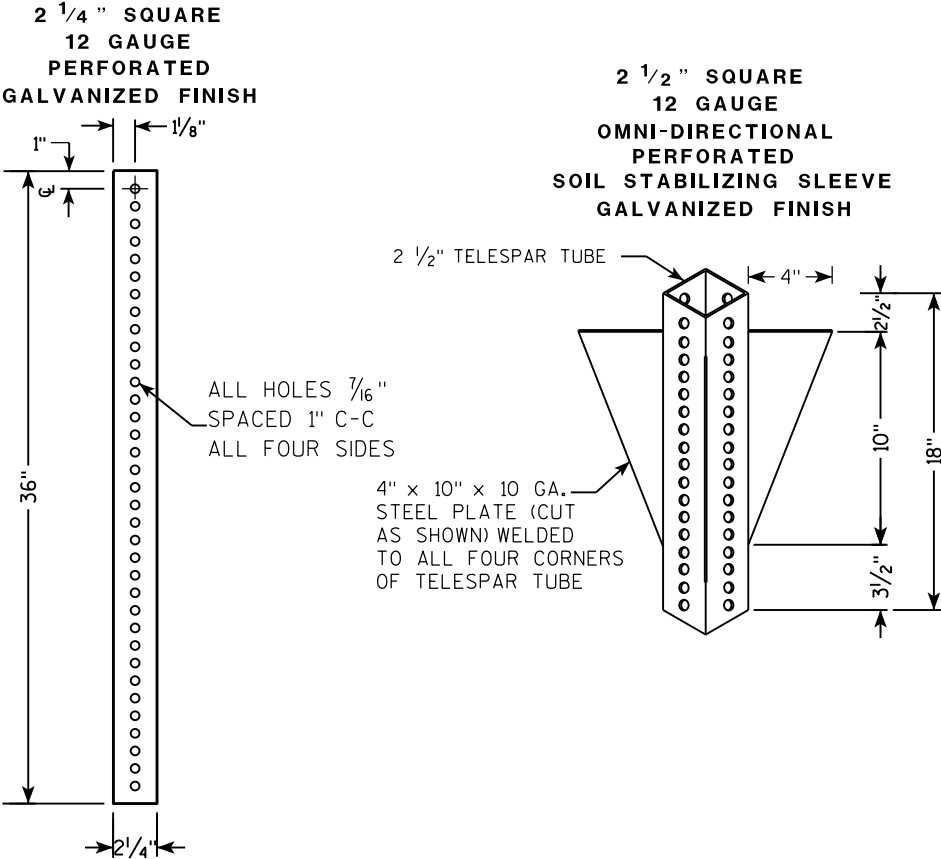
- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

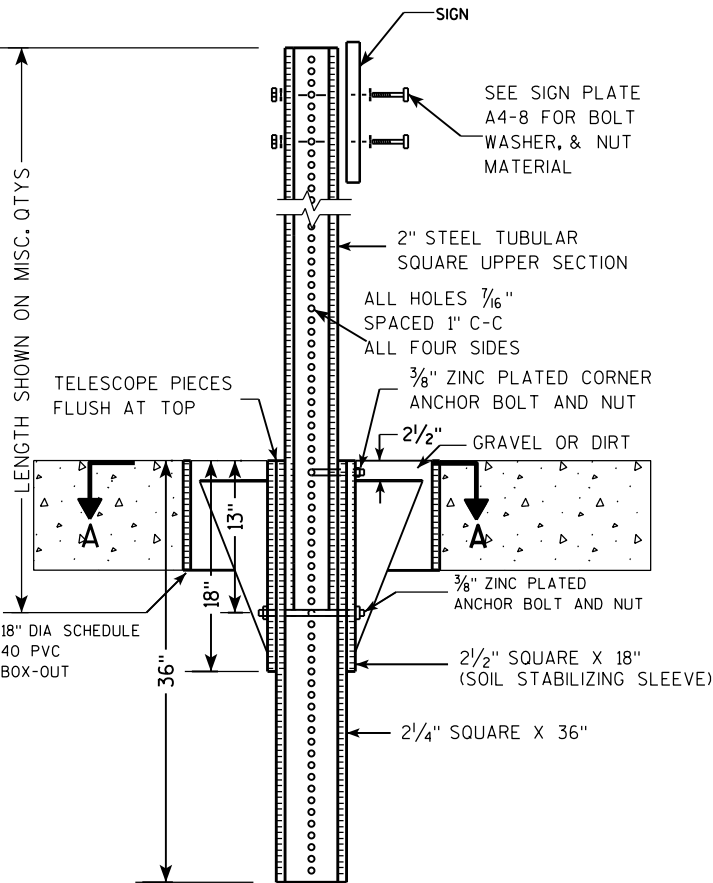
- STRINGER BOLTING TO ALUMINUM SIGNS (SEE SIGN PLATE A4-18)
- MACHINE BOLTS - $\frac{5}{8}$ " X 1-3/4" Length w/ nuts
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3" (NO STRINGERS ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 4" (STRINGERS ON BACK OF SIGN)
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts (NO STRINGER ON BACK OF SIGN)
 - $\frac{3}{8}$ " X 5" Length w/ nuts (STRINGERS ON BACK OF SIGN)
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
 - 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON for all Type H signs.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/5/16	PLATE NO. A4-8.8

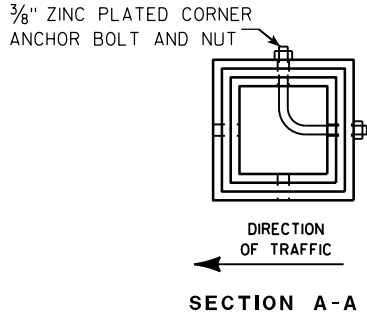
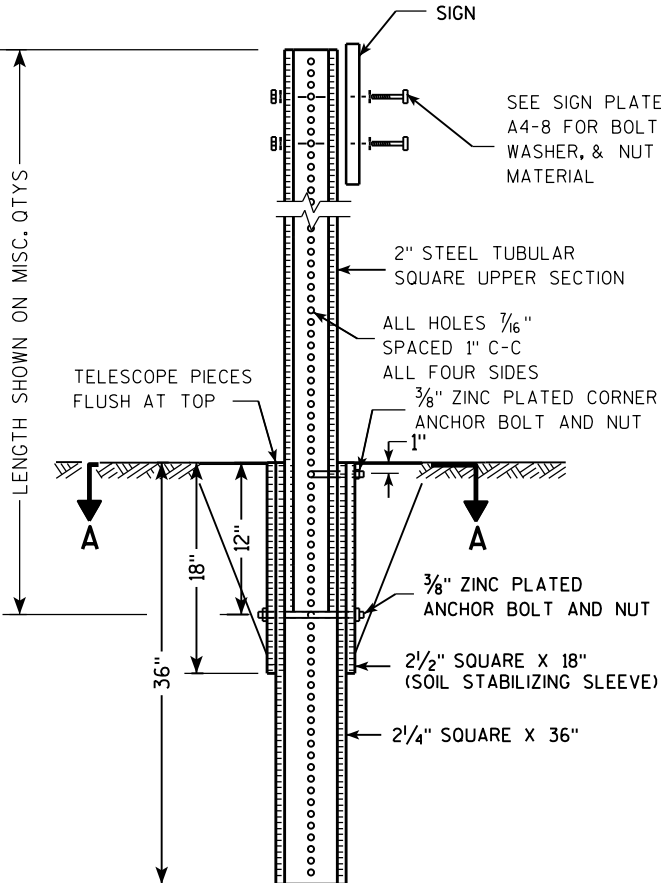
TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM



DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

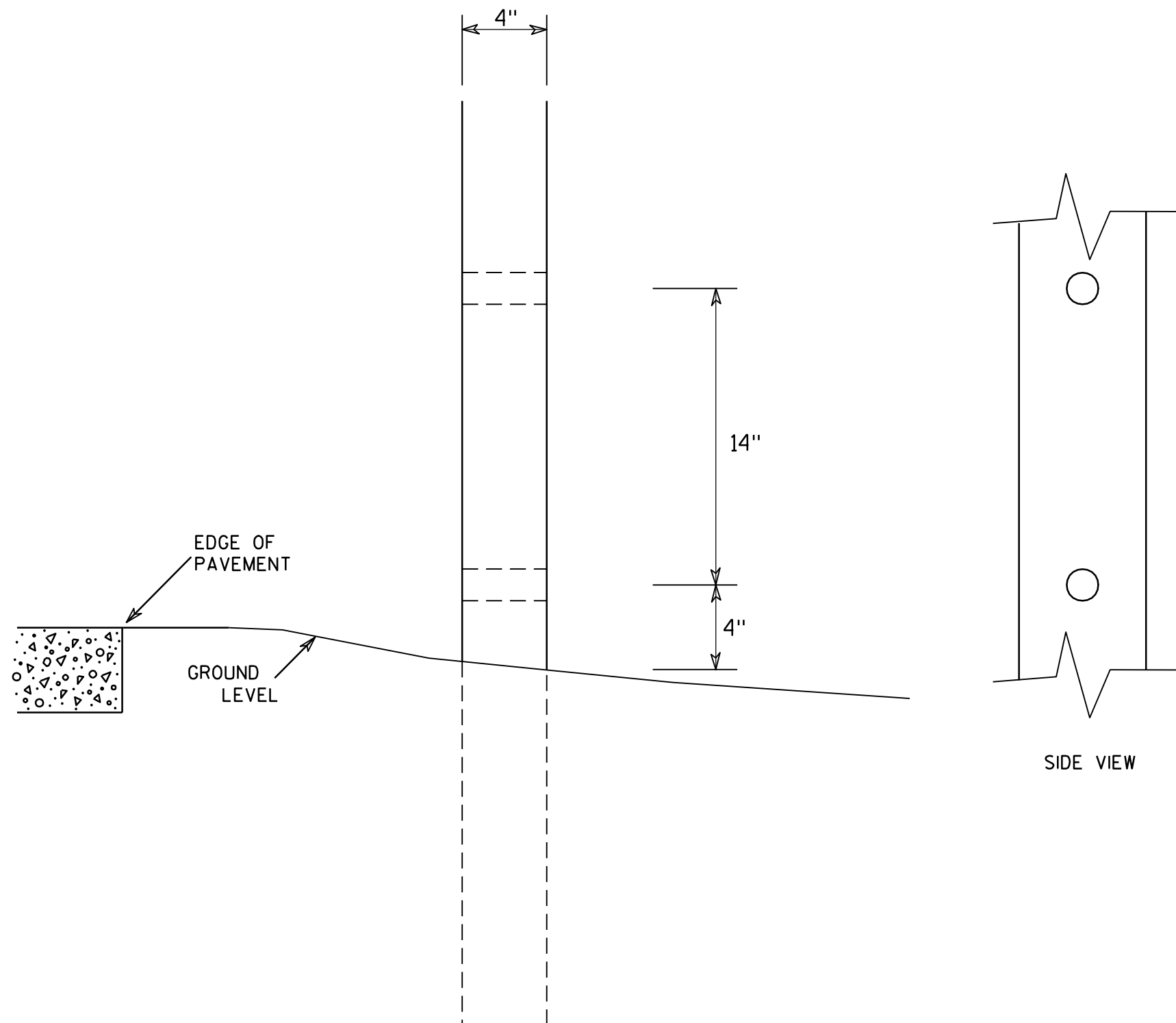
TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

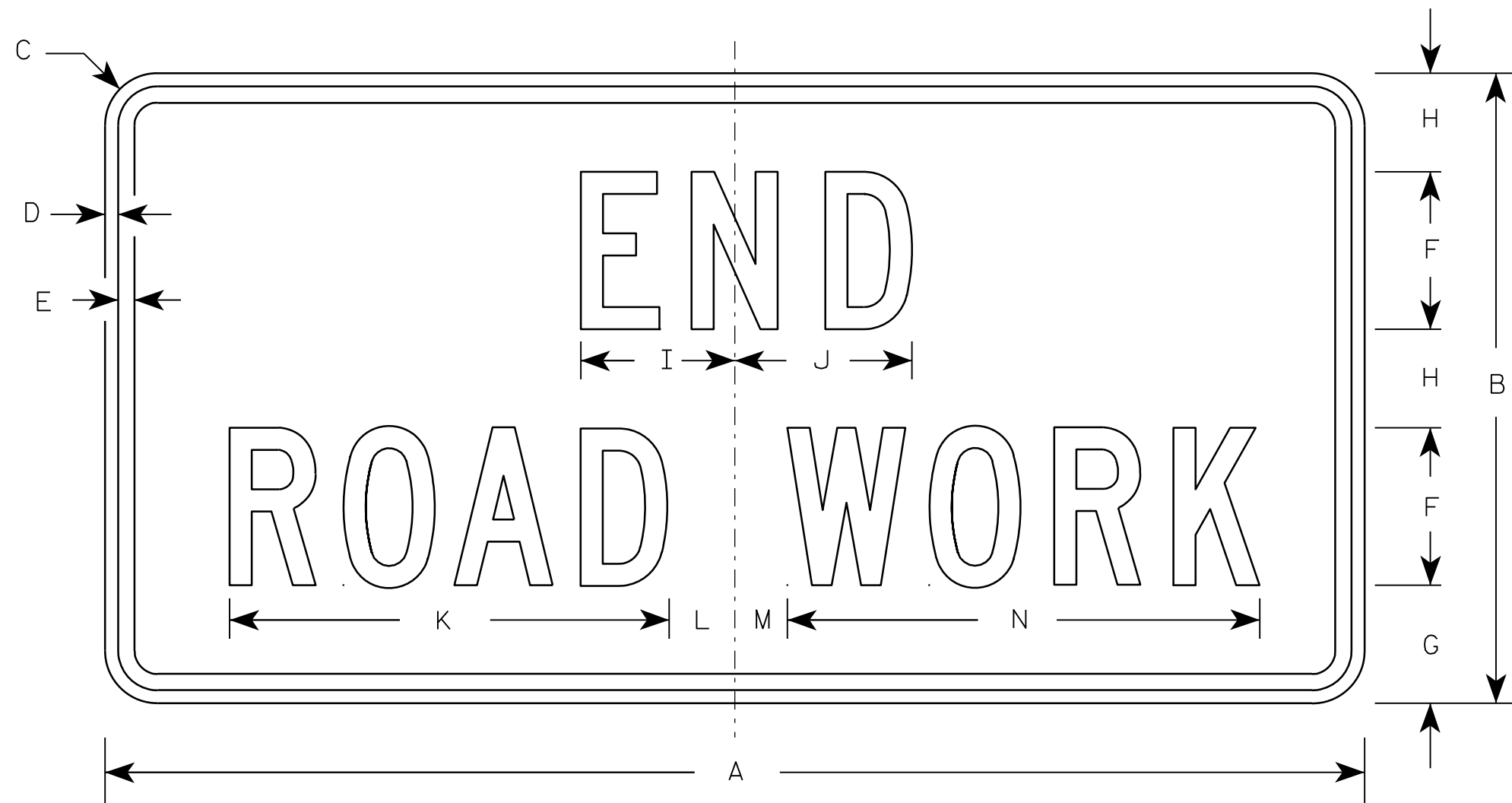
HWY:

COUNTY:

SHEET NO:

E

7



G20-2A

Metric equivalent
for this sign is:

SIZE	
1	900 mm X 450 mm
2	1200 mm X 600 mm
3	1200 mm X 600 mm
4	1200 mm X 600 mm
5	1200 mm X 600 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m ²
1	36	18	1 1/8	3/8	1/2	4	3 3/4	2 1/2	4 1/8	4 1/8	11 1/8	2	1	12 1/8													4.5	0.41
2	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
3	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
4	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
5	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72

NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Orange
Message - Black
- Message Series - C
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

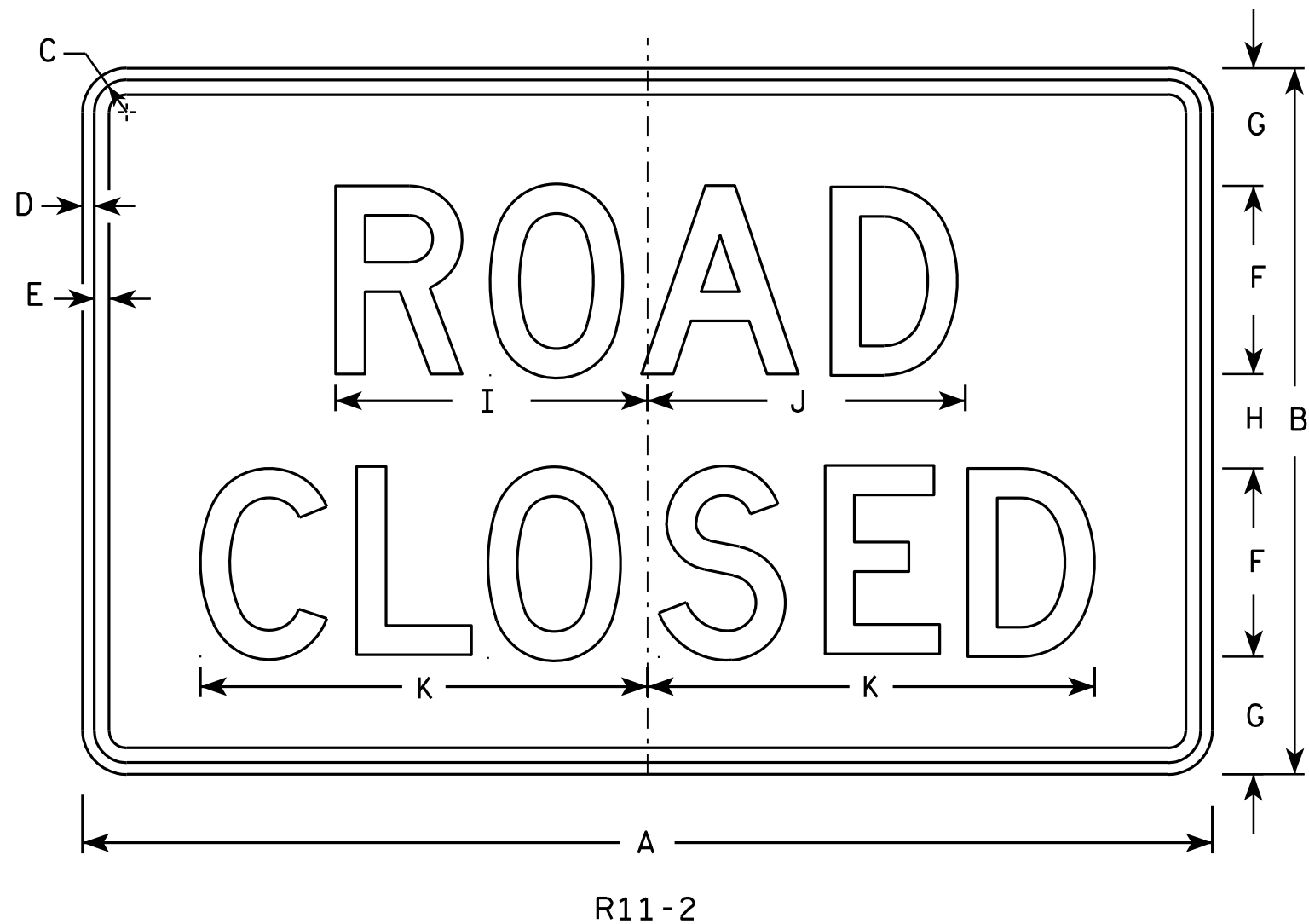
PROJECT NO:

HWY:

COUNTY:

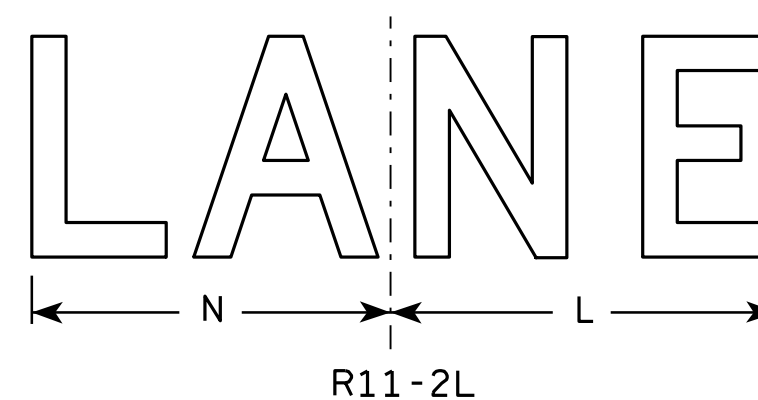
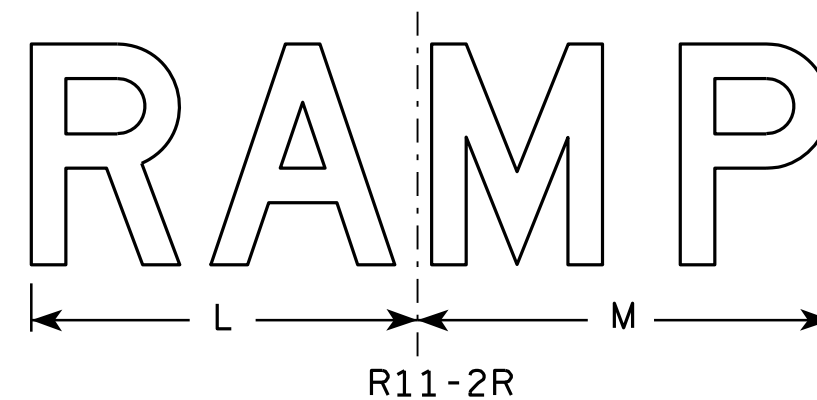
SHEET NO:

E



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Modify the message as required.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
2M	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
3	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
4	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0
5	48	30	1 3⁄8	1⁄2	5⁄8	8	5	4	13 1⁄4	13 1⁄2	19	14	15	13													10.0

STANDARD SIGN
R11-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/1/11 PLATE NO. R11-2.10

PROJECT NO:

HWY:

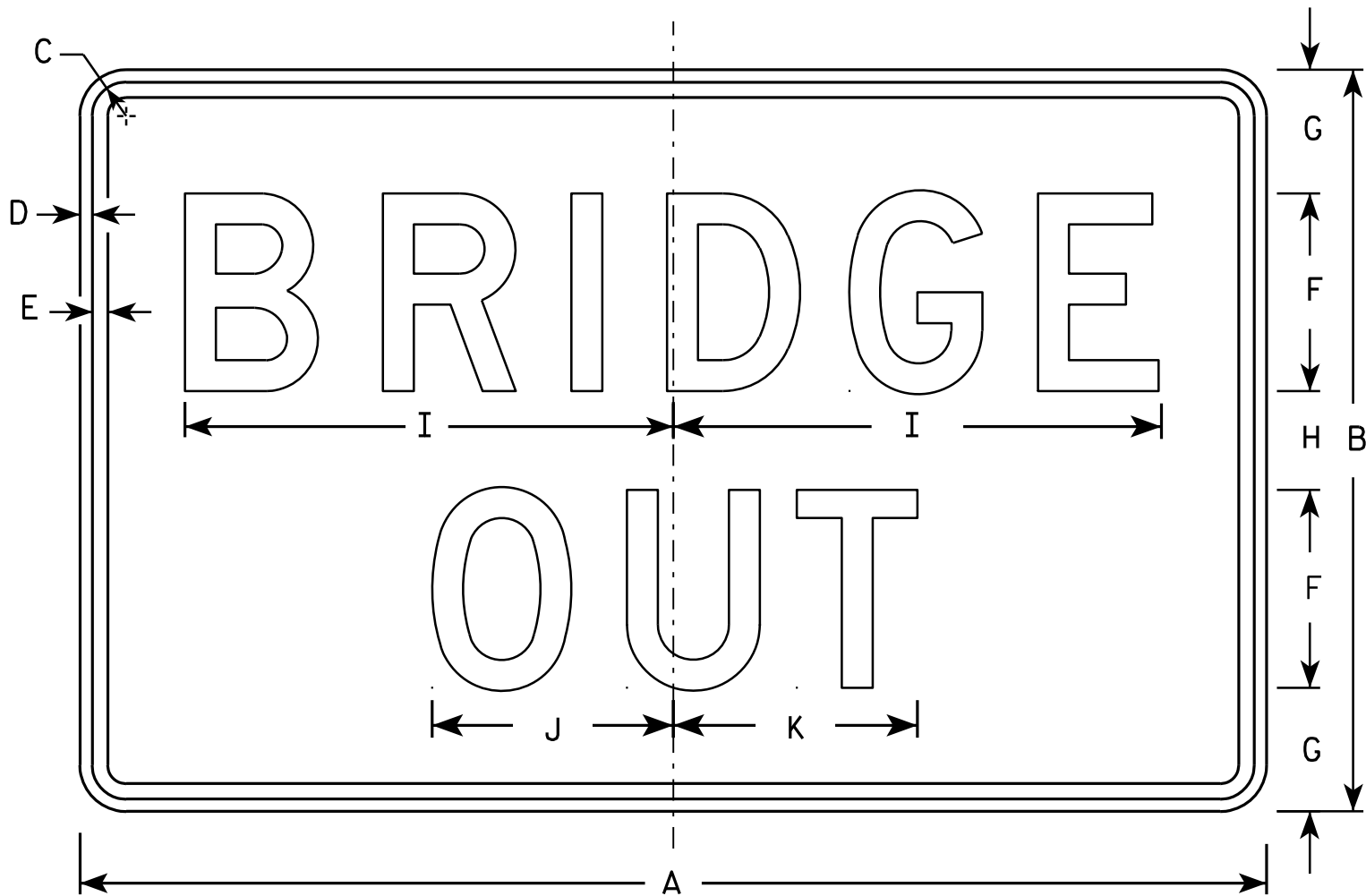
COUNTY:

SHEET NO:

E

NOTES

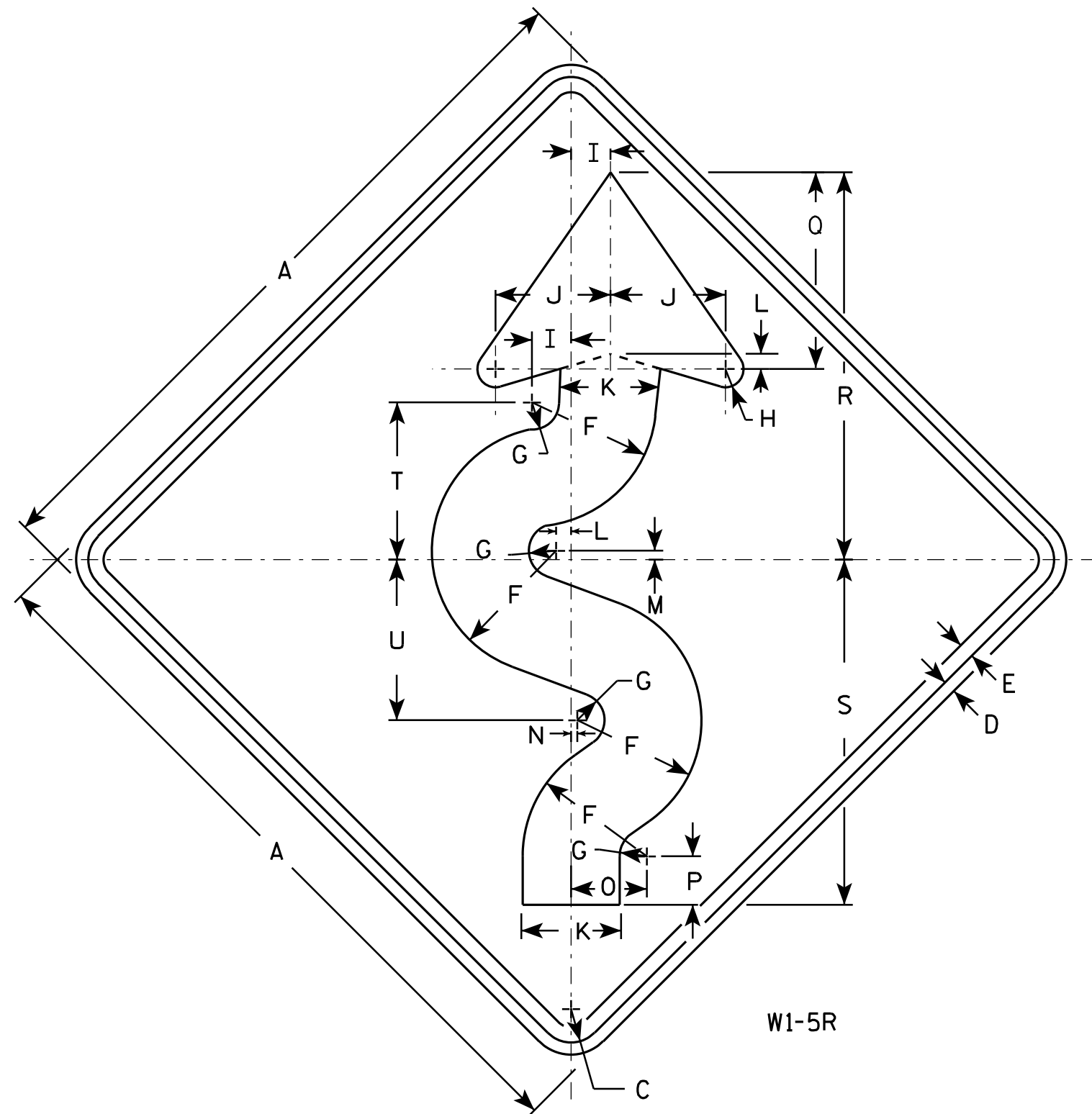
- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - White
 - Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R11-2B

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
2M	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
3	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
4	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0
5	48	30	1 3/8	1/2	5/8	8	5	4	19 3/4	9 3/4	9 7/8																10.0

STANDARD SIGN	
R11-2B	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 4/1/11	PLATE NO. R11-2B.2



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W1-5L is the same as W1-5R except the arrow is reversed along the vertical centerline.

W1-5R

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	4 1/8	7/8	5/8	1 1/4	3 3/4	3 1/4	1/2	1/4	1/8	2 1/2	1 5/8	6 1/2	12 3/4	11 3/8	5 1/4	5 1/4						4.0
2S	30		1 3/8	1/2	5/8	5 1/8	1 1/8	3/4	1 5/8	4 3/4	4 1/8	5/8	3/8	1/4	3 1/8	2	8 1/8	16	14 1/4	6 1/2	6 5/8						6.25
2M	36		1 5/8	5/8	3/4	6 1/4	1 3/8	1	1 7/8	5 5/8	4 7/8	3/4	3/8	1/4	3 3/4	2 7/8	9 3/4	19 1/8	17 1/8	7 3/4	7 7/8						9.0
3	36		1 5/8	5/8	3/4	6 1/4	1 3/8	1	1 7/8	5 5/8	4 7/8	3/4	3/8	1/4	3 3/4	2 7/8	9 3/4	19 1/8	17 1/8	7 3/4	7 7/8						9.0
4	36		1 5/8	5/8	3/4	6 1/4	1 3/8	1	1 7/8	5 5/8	4 7/8	3/4	3/8	1/4	3 3/4	2 7/8	9 3/4	19 1/8	17 1/8	7 3/4	7 7/8						9.0
5	48		2 1/4	3/4	1	8 1/4	1 3/4	1 1/4	2 1/2	7 1/2	6 1/2	1	1/2	3/8	5	3 1/4	13	25 1/2	22 3/4	10 3/8	10 1/2						16.0

STANDARD SIGN W1-5

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 5/18/12

PLATE NO. W1-5.8

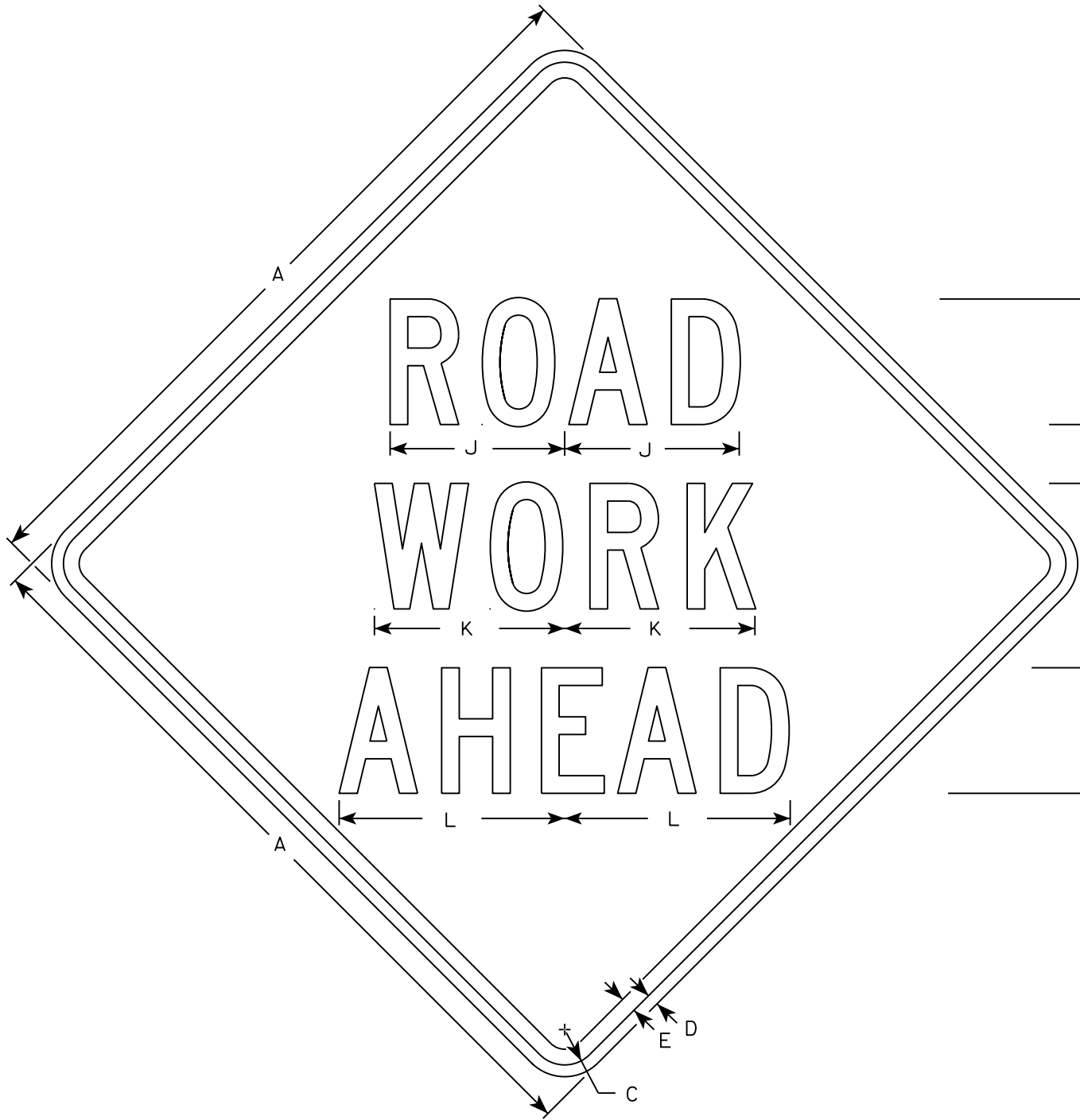
PROJECT NO:

HWY:

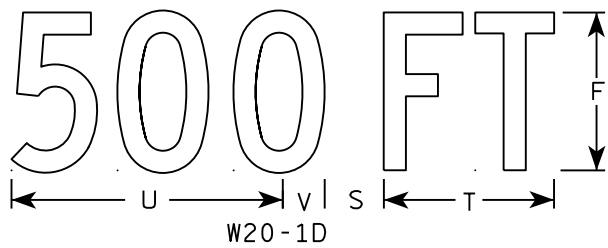
COUNTY:

SHEET NO:

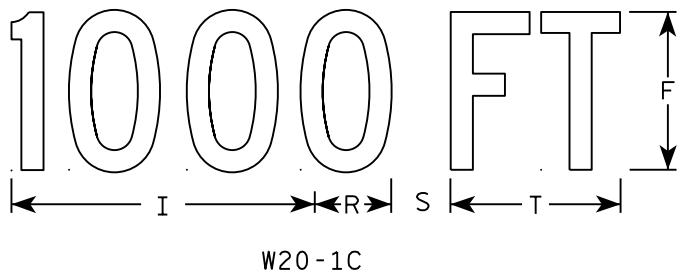
E



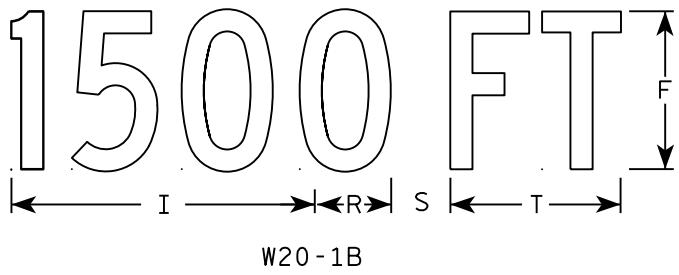
W20-1A



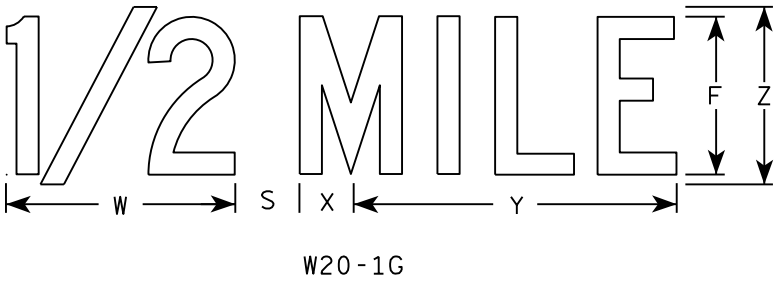
W20-1D



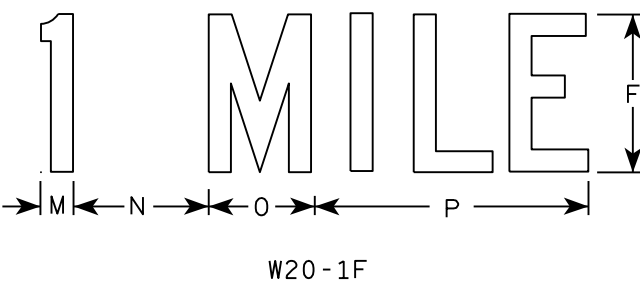
W20-1C



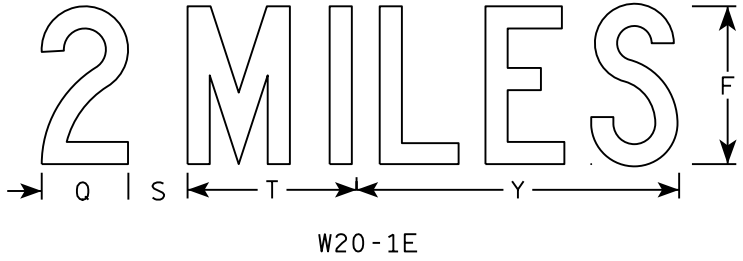
W20-1B



W20-1G



W20-1F



W20-1E

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

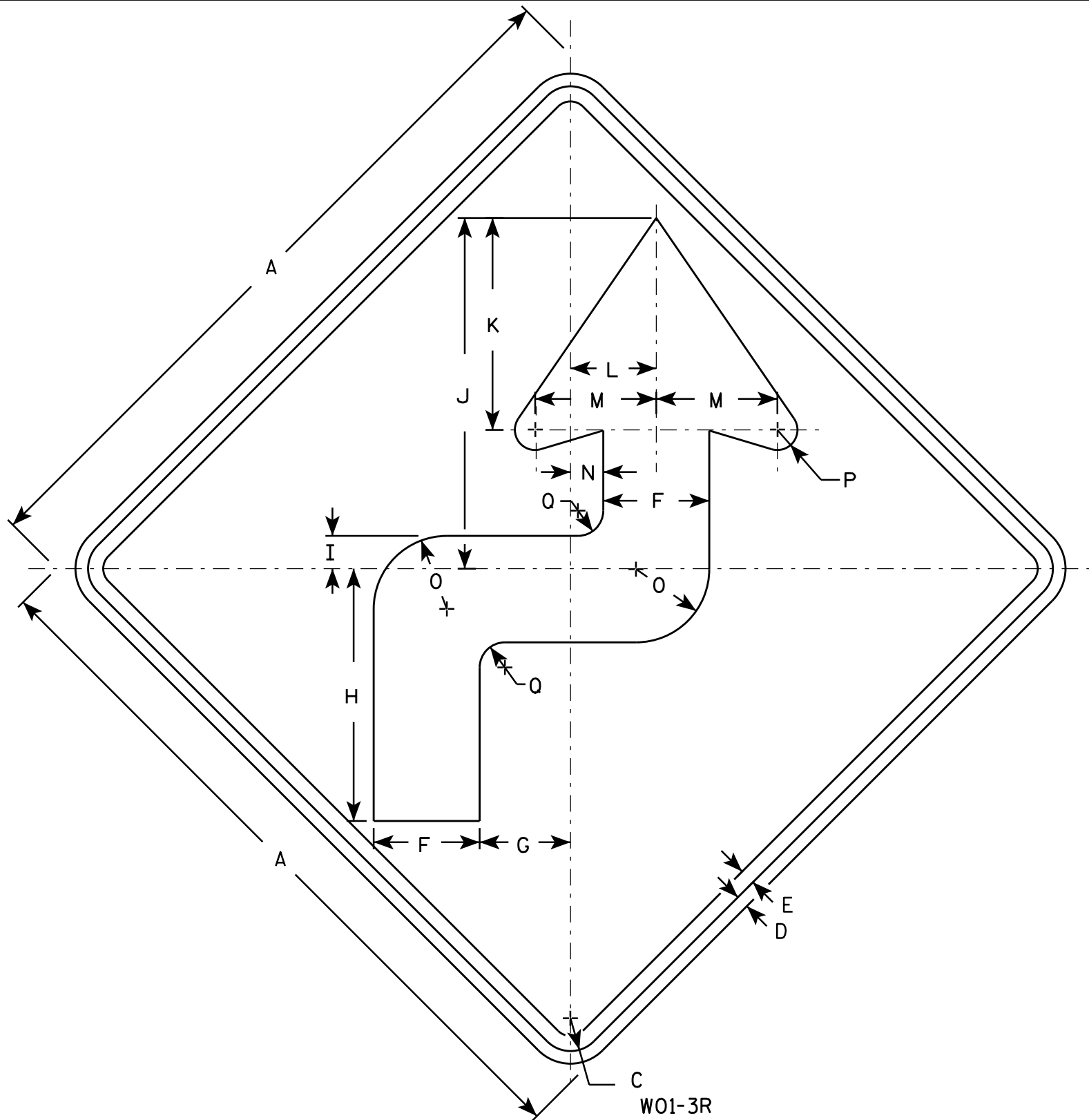
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 3/8	1/2	5/8	5	2 5/8	3 1/4	10 1/8	7	7 5/8	8 7/8	1 1/8	4 1/2	3 1/2	9		2 1/2	2 1/4	5 5/8	9	1 3/8	8	1 3/4	10 3/4	6	9.0
2S	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
2M	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
3	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
4	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
5	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0

STANDARD SIGN
W20-1A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/07/15 PLATE NO. W20-1.10



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W01-3L is the same as W01-3R except the arrow is reversed along the vertical centerline.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5 1/4	4 1/2	12 1/2	1 5/8	17 3/8	10 1/2	4 1/4	6	1 5/8	3 5/8	1	1 1/4										9.0
2S	48		2 1/4	3/4	1	7	6	16 5/8	2 1/4	23 1/4	14	5 5/8	8	2 1/8	4 7/8	1 1/4	1 5/8										16.0
2M	48		2 1/4	3/4	1	7	6	16 5/8	2 1/4	23 1/4	14	5 5/8	8	2 1/8	4 7/8	1 1/4	1 5/8										16.0
3	48		2 1/4	3/4	1	7	6	16 5/8	2 1/4	23 1/4	14	5 5/8	8	2 1/8	4 7/8	1 1/4	1 5/8										16.0
4	48		2 1/4	3/4	1	7	6	16 5/8	2 1/4	23 1/4	14	5 5/8	8	2 1/8	4 7/8	1 1/4	1 5/8										16.0
5	48		2 1/4	3/4	1	7	6	16 5/8	2 1/4	23 1/4	14	5 5/8	8	2 1/8	4 7/8	1 1/4	1 5/8										16.0

STANDARD SIGN W01-3

WISCONSIN DEPT OF TRANSPORTATION

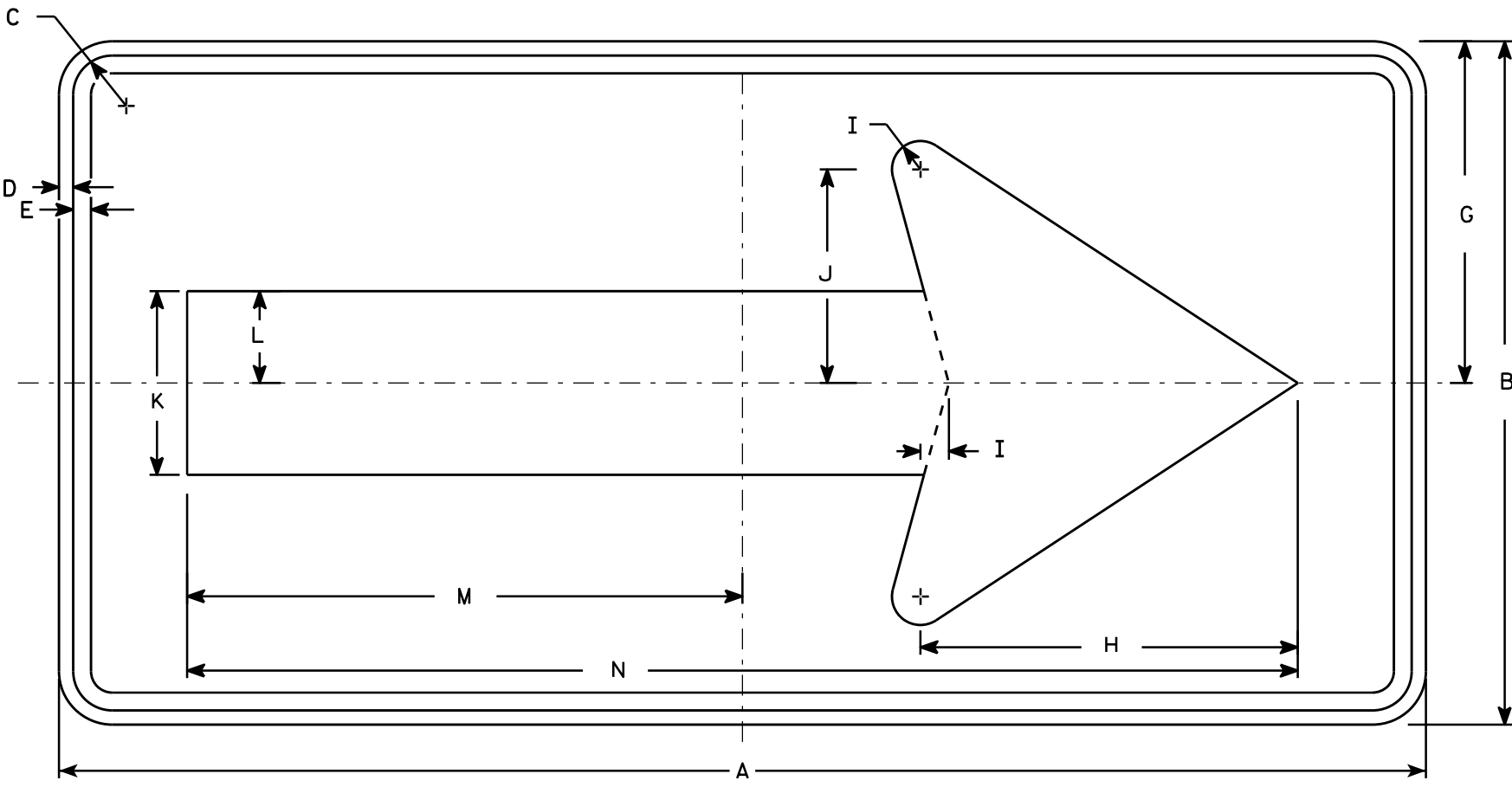
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/18/13 PLATE NO. W01-3.1

PROJECT NO: HWY: COUNTY: SHEET NO: E

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Orange
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



W01-6

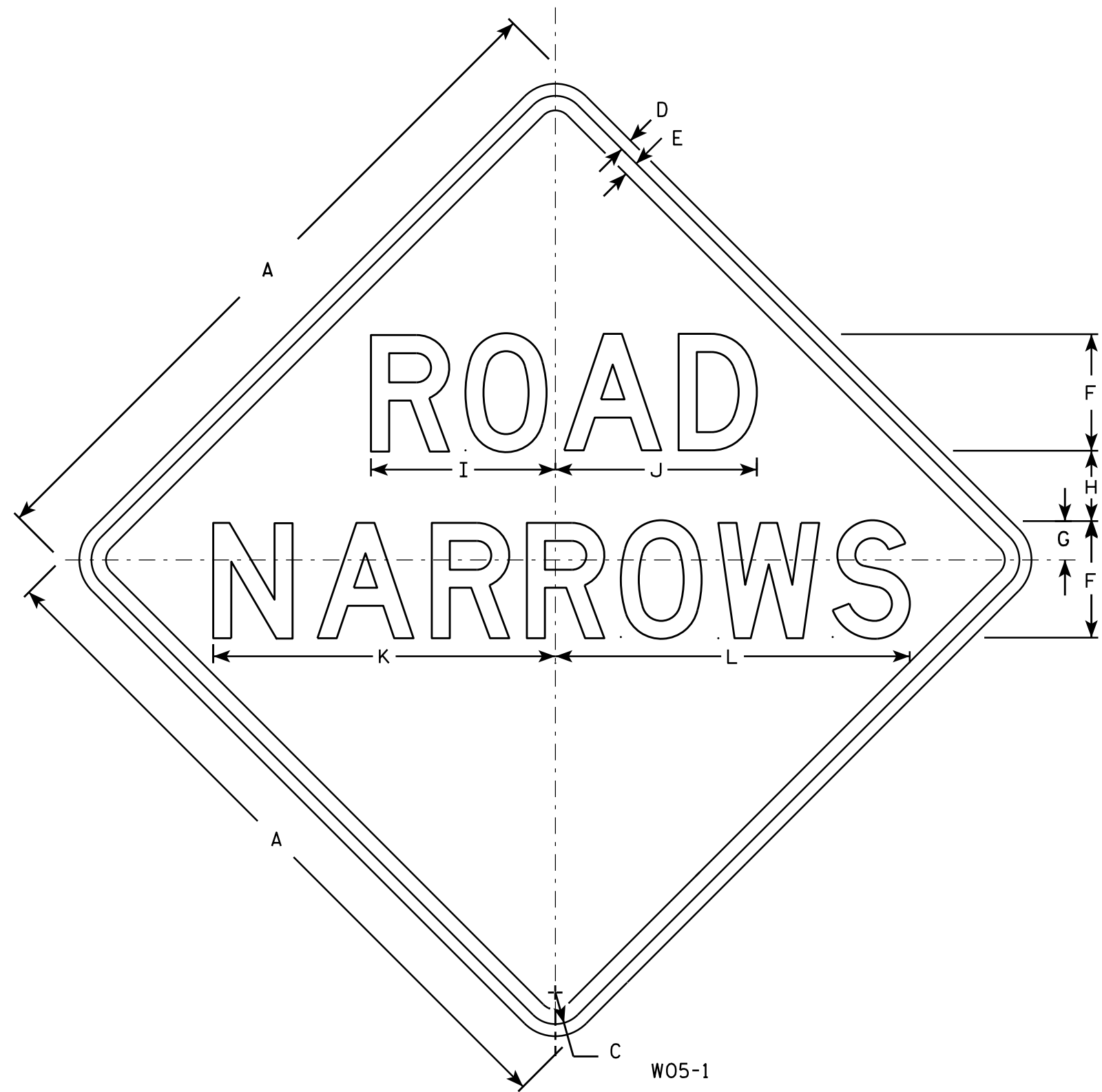
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	24	1 3/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
2M	48	24	1 3/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
3	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
4	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
5	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5

STANDARD SIGN
W01-6

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 11/18/13 PLATE NO. W01-6.1



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

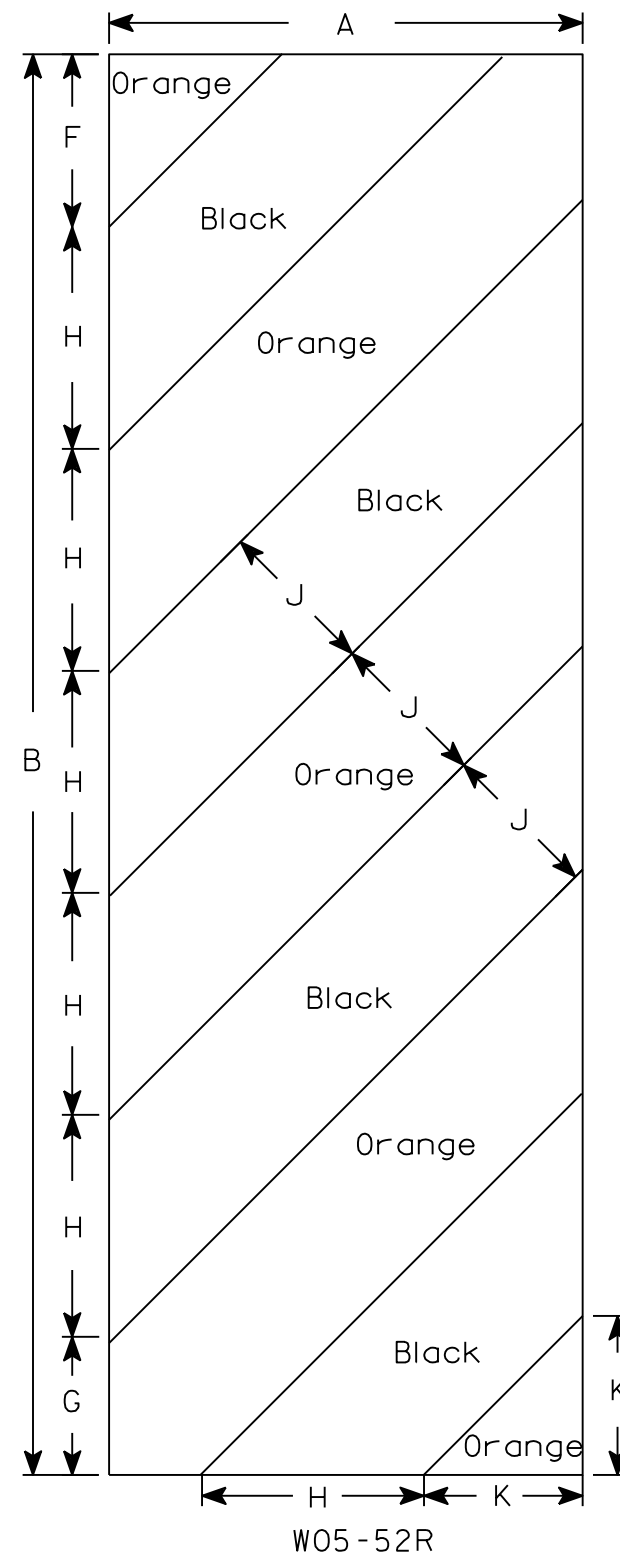
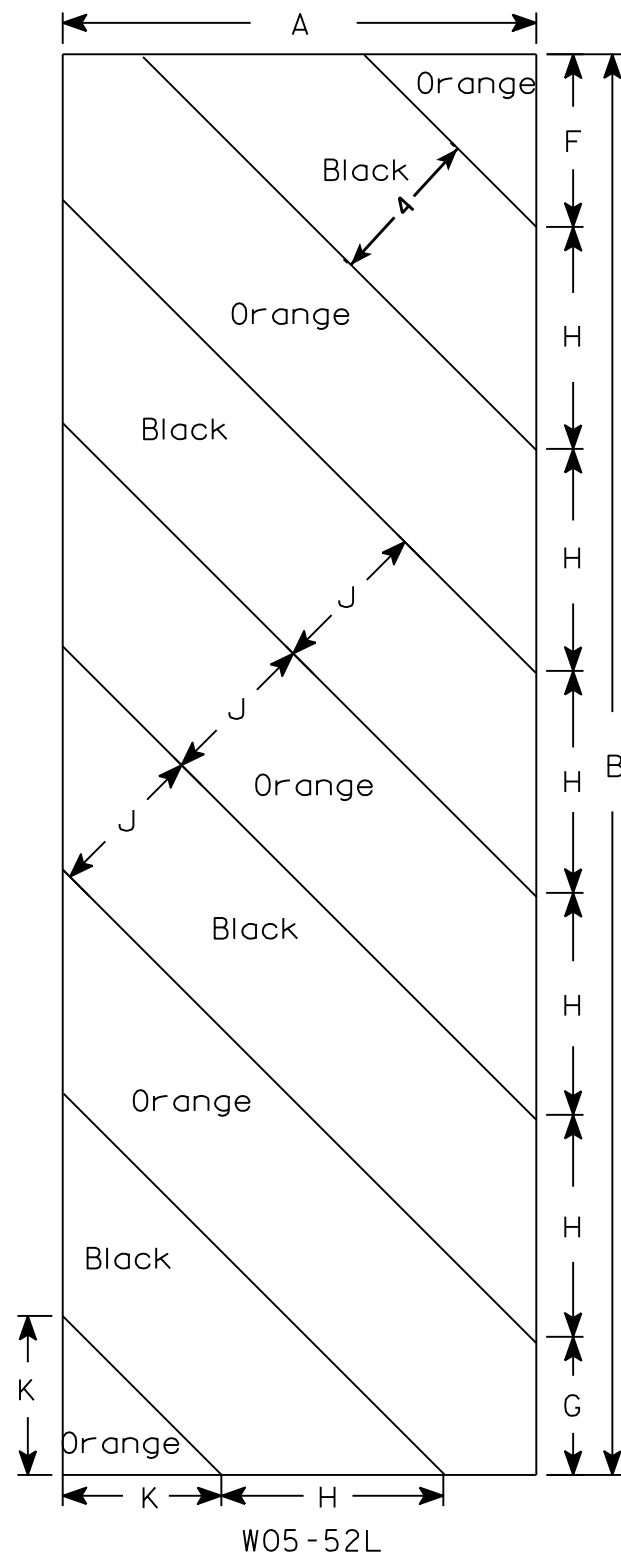
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	6	2	3 1/2	9 1/2	10 3/8	17 5/8	18 1/4															9.0
2S	48		2 1/4	3/4	1	8	3	4	12 3/4	13 3/4	23 1/2	24 3/8															16.0
2M	48		2 1/4	3/4	1	8	3	4	12 3/4	13 3/4	23 1/2	24 3/8															16.0
3	48		2 1/4	3/4	1	8	3	4	12 3/4	13 3/4	23 1/2	24 3/8															16.0
4	48		2 1/4	3/4	1	8	3	4	12 3/4	13 3/4	23 1/2	24 3/8															16.0
5	48		2 1/4	3/4	1	8	3	4	12 3/4	13 3/4	23 1/2	24 3/8															16.0

STANDARD SIGN
W05 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 11/20/13 PLATE NO. W05-1.1



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Orange
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN
W05-52L & W05-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
For State Traffic Engineer

DATE 11/20/13 PLATE NO. W05-52.1

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E
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(ALL HORIZONTAL DIMENSIONS ARE MEASURED RADIALLY - NORMAL TO THE CURVED R STH 27.)

STATION	LEFT SHOULDER	LEFT LANE	RIGHT LANE	RIGHT SHOULDER
7+79.66	4.6%	4.6%	4.6%	4.6%
12+95.46	4.6%	4.6%	4.6%	4.6%
13+45.76	2.0%	2.0%	2.0%	2.0%

BID ITEM NUMBER	BID ITEMS	UNIT	SUPER.	SOUTH ABUT.	NORTH ABUT.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA. 12+75	LS	—	—	—	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-18-226	LS	—	—	—	1
210.0100	BACKFILL STRUCTURE	CY	—	270	240	510
502.0100	CONCRETE MASONRY BRIDGES	CY	240	80	70	390
502.3200	PROTECTIVE SURFACE TREATMENT	SY	510	3	2	515
502.3210	PIGMENTED SURFACE SEALER	SY	75	15	15	105
503.0146	PRESTRESSED GIRDER TYPE I 45W-INCH	LF	430	—	—	430
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	—	4275	3995	8270
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	36,565	3600	3275	43,440
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	10	—	—	10
506.4000	STEEL DIAPHRAGMS B-18-226	EACH	8	—	—	8
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	—	20	20	40
517.1015.S	CONCRETE STAINING MULTI-COLOR B-18-226	SF	455	500	430	1,385
517.1050.S	ARCHITECTURAL SURFACE TREATMENT B-18-226	SF	455	500	430	1,385
526.0100	TEMPORARY STRUCTURE STA. 12+75	LS	—	—	—	1
550.0020	PRE-BORING ROCK OR CONSOLIDATED MATERIALS	LF	—	—	165	165
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	—	220	275	495
606.0300	RIPRAP HEAVY	CY	—	365	375	740
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	—	110	110	220
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	—	1	1	2
645.0120	GEOTEXTILE FABRIC TYPE HR	SY	—	565	585	1,150
SPV.0090	FENCE CHAIN LINK POLYMER COATED 4-FT	LF	89	20	18	127
	NON-BID ITEMS					
	FILLER	SIZE	—	—	—	1/2" & 3/4"

DRAWINGS SHALL NOT BE SCALED.
BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

AT THE BACKFACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.

ELASTOMERIC BEARING PADS NEED NOT BE INDIVIDUALLY MOLDED PROVIDED THE CUT EDGES ARE SMOOTH AND TRUE.

THE GRADATION OF THE STRUCTURE BACKFILL SHALL MEET THE REQUIREMENTS OF SECTION 209.2.2 OF THE STANDARD SPECIFICATIONS FOR GRADE 1 MATERIAL.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE ENTIRE EXPOSED TOP OF DECK SURFACE, THE EXPOSED FRONT FACE AND TOP OF SIDEWALK SURFACES AND TO THE VERTICAL AND HORIZONTAL SURFACES OF THE PAVING NOTCHES AT THE DECK, SIDEWALK AND WINGS.

PIGMENTED SURFACE SEALER TO BE APPLIED TO THE FRONT FACES AND TOPS OF THE PARAPETS, INCLUDING PARAPETS ON ABUTMENT WINGS.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE FABRIC TYPE 'HR' TO THE EXTENT SHOWN ON SHEET 1 AND ON THE ABUTMENT SHEETS.

EXISTING STRUCTURE B-18-684, A 3 SPAN STEEL GIRDER STRUCTURE SUPPORTED ON OPEN ABUTMENTS AND RECT. COL. BENT PIERS, NO PILING, WITH AN OVERALL WIDTH OF 36'-3"± AND AN OVERALL LENGTH OF 118'-6"± IS TO BE REMOVED WITH MINIMAL DEBRIS PRIOR TO CONSTRUCTION OF B-18-226.

BEVEL EXPOSED EDGES OF CONCRETE $\frac{3}{4}$ "
UNLESS OTHERWISE SHOWN OR NOTED.

THE COLOR OF POLYMER-COATING FOR THE CHAIN LINK FENCE SHALL BE BLACK IN ACCORDANCE WITH ASTM F934.
ALL FENCE COMPONENTS SHALL BE GALVANIZED STEEL WITH A COLORED POLYMER-COATING ON THE OUTSIDE.

MULTI-COLOR CONCRETE STAINING AND
ARCHITECTURAL SURFACE TREATMENT REQUIRED ON BRIDGE,
SEE "AESTHETIC DETAILS" SHEET FOR ITS LOCATIONS
AND LIMITS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-226			
		DRAWN BY JPH	PLANS CK'D. ABS
CROSS SECTION & QUANTITIES		SHEET 2	
















BORING #	DATE COMPLETED	NORTHING (Y)	EASTING (X)
1	12/16/2014	232216	435889
2	12/17/2014	232303	435865

BORINGS COMPLETED BY: WISDOT

REPORT COMPLETED BY: WISDOT

ALL COORDINATES REFERENCED TO WCCS NAD 83(91) EAU CLAIRE COUNTY

Geological cross-section of the bridge abutments and piers. The diagram shows two piers (BOR-1 and BOR-2) supporting a bridge deck. The ground is composed of weathered sandstone. Core runs are shown for both piers, with core run #1 from 31' to 36' and core run #2 from 36' to 41'. The diagram also shows the bridge deck, air gap, riprap, and lost fluid return. The elevation scale ranges from 910 to 960 feet. BOR-1 is at STA. 12+30, LT. OF R. STH 27, EL. 957.5. BOR-2 is at STA. 13+15, RT. OF R. STH 27, EL. 959.4. The bottom of the south abutment is at EL. 946.25 and the bottom of the north abutment is at EL. 948.10. HP 10 X 42 steel piling is shown at the abutments.

	ASPHALT		TOPSOIL		PEAT
	CONCRETE		FILL		GRAVEL
	SAND		CLAY		SILT
	BOULDERS OR COBBLES		LIMESTONE		BEDROCK (UNKNOWN)
	SHALE		SANDSTONE		IGNEOUS/ META

(2) UNLESS OTHERWISE SPECIFIED THE SPT 'N' VALUE IS BASED ON AASHTO T-206, STANDARD PENETRATION TEST. THE SPT 'N' VALUE PRESENTED HAS NOT BEEN CORRECTED FOR OVERBURDEN PRESSURE OR HAMMER EFFICIENCY.

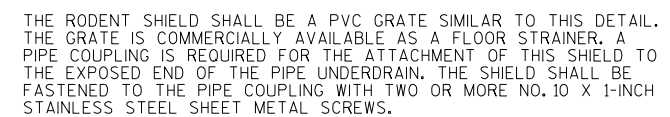
▽ AFTER DRILLING

F-FINE	M-MEDIUM	C-COARSE	ST-SHELBY TUBE
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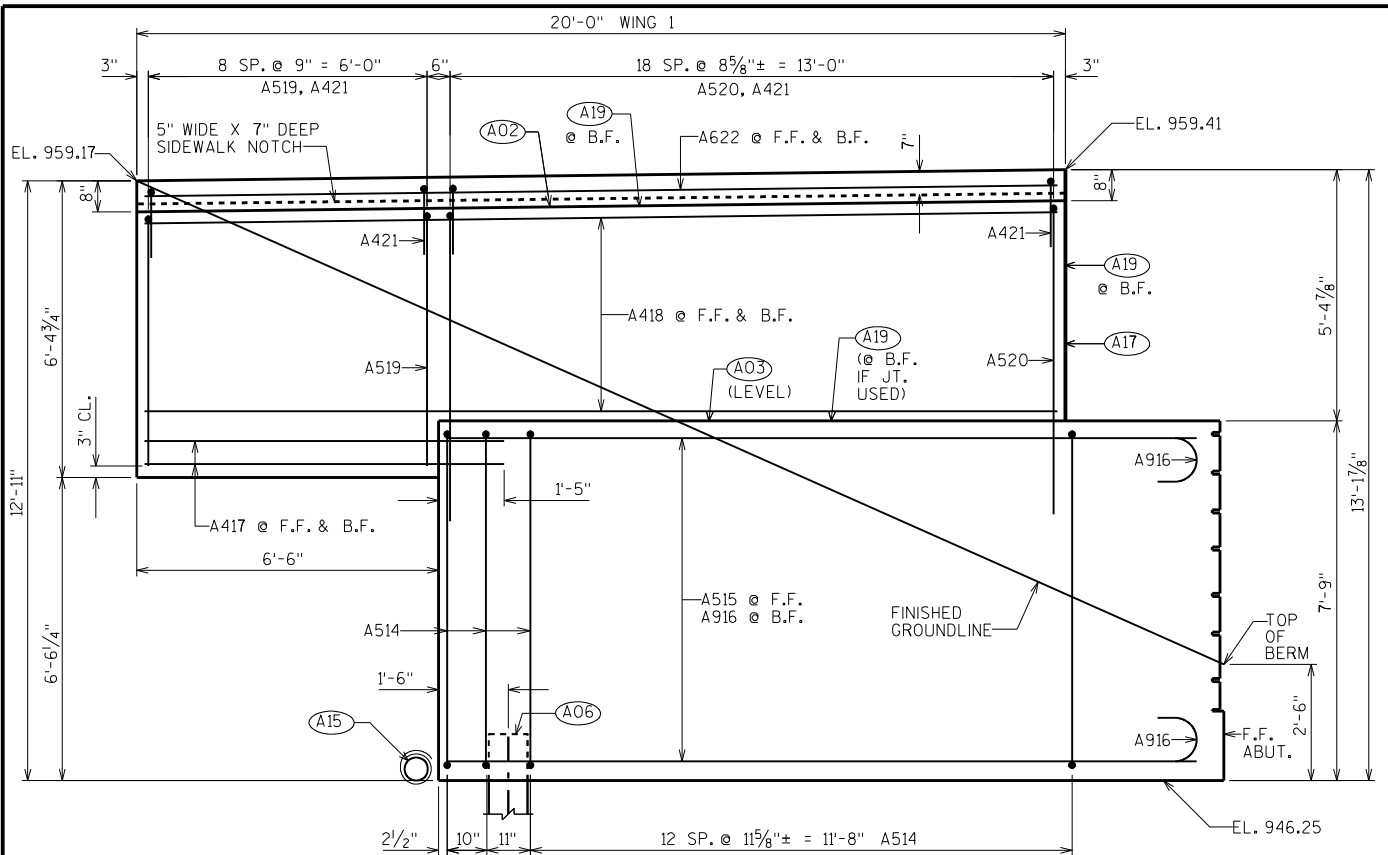
BORINGS WERE COMPLETED AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING TO OBTAIN INFORMATION CONCERNING THE CHARACTER OF SUBSURFACE MATERIALS FOUND AT THE SITE. BECAUSE THE INVESTIGATED DEPTHS ARE LIMITED AND THE AREA OF THE BORINGS IS VERY SMALL IN RELATION TO THE ENTIRE SITE, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT SIMILAR SUBSURFACE CONDITIONS BELOW, BETWEEN, OR BEYOND THESE BORINGS. VARIATIONS IN SOIL CONDITIONS SHOULD BE EXPECTED AND FLUCTUATIONS IN GROUNDWATER LEVELS MAY OCCUR.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-226			
DRAWN BY JPH		PLANS CK'D. ABS	
SUBSURFACE EXPLORATION		SHEET 3	

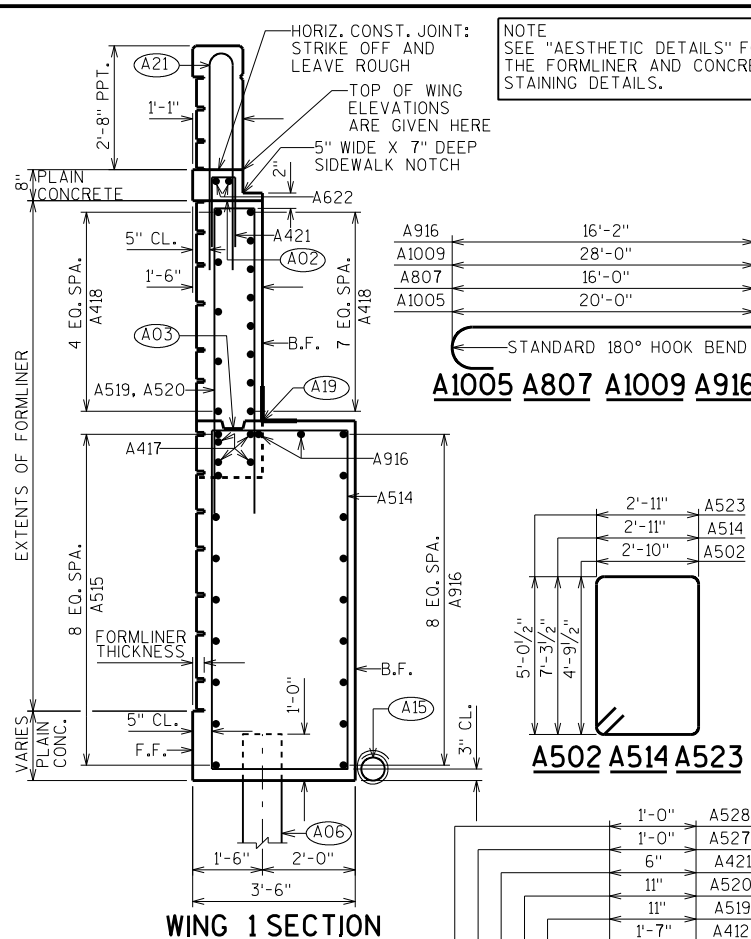
SCALE = 10



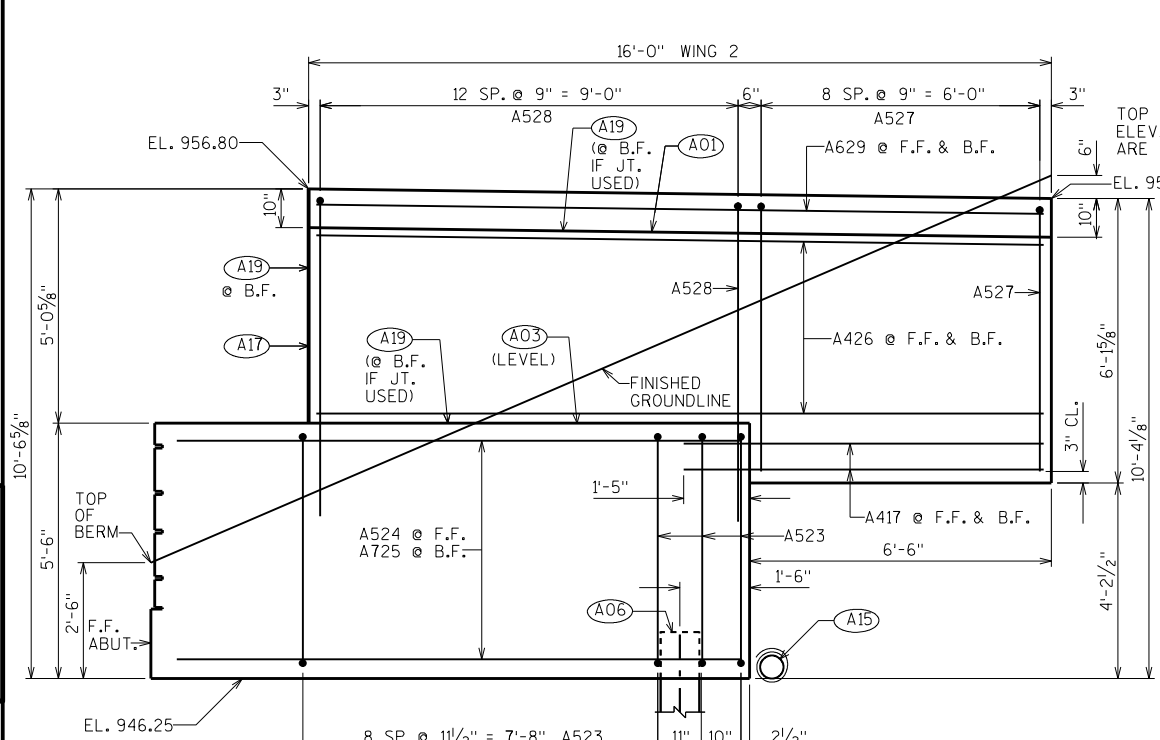
- | | | | |
|---|------|----------|---------------------------|
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION | | | |
| STRUCTURE B-18-226 | | | |
| DRAWN
BY | | JPH | PLANS
CK'D. ABS |
| SOUTH ABUTMENT | | SHEET 4 | |



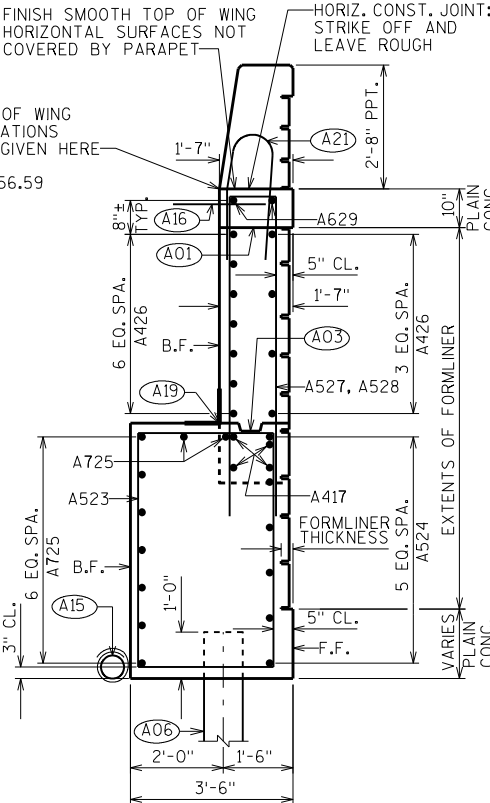
WING 1 ELEVATION LOOKING @ F.F. WING



WING 1 SECTION



WING 2 ELEVATION LOOKING @ F.F. WING



WING 2 SECTION

STATE PROJECT NUMBER
7070-08-73

BILL OF BARS
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

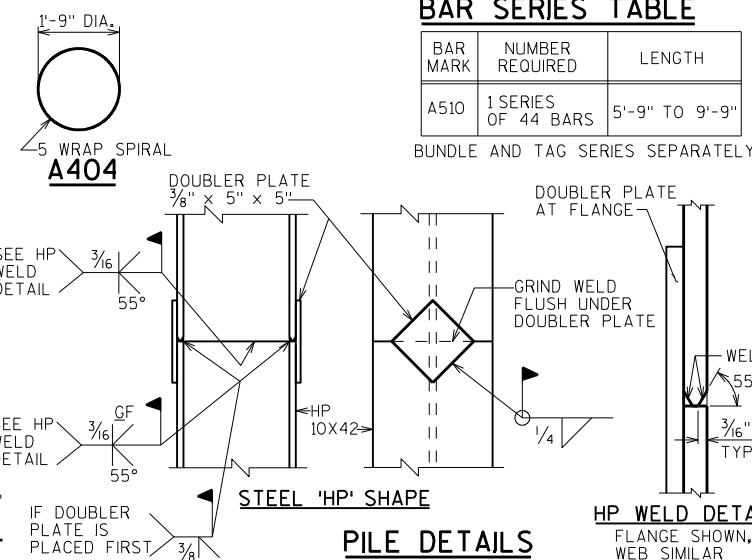
BAR MARK	Coat	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A601		22	27'-8"			BODY-HORIZONTAL
A502		64	15'-11"	X		BODY-STIRRUPS-VERT.
A403		18	2'-3"			BODY-BOT.-2 PER BODY PILE-VERT.
A404		9	28'-0"	X		BODY-BOT.-SPIRAL-1 PER BODY PILE-VERT.
A1005		8	21'-5"	X		BODY-HORIZONTAL-B.F.-AT WING 1 END
A606		8	22'-3"			BODY-HORIZONTAL-B.F.-AT CENTER
A807		8	16'-11"	X		BODY-HORIZONTAL-B.F.-AT WING 2 END
A408		1	28'-0"			BODY-HORIZ.-TOP-F.F.-AT WING 1 END
A1009		1	29'-5"	X		BODY-HORIZ.-TOP-B.F.-AT WING 1 END
A510		44	7'-9"	X	X	BODY-TOP-VERT.-UNDER BEAM SEATS 2-5
A411		4	43'-4"			BODY-TOP-HORIZ.-UNDER BEAM SEATS 2-5
A412		24	4'-1"	X		BODY-TOP-VERT.-BETWEEN BEAM SEATS
A413		8	10'-3"			BODY-TOP-HORIZ.-BETWEEN BEAM SEATS
A514	X	15	21'-1"	X		WING 1-BOT.-STIRRUP-VERT.
A515	X	9	16'-2"			WING 1-BOT.-HORIZONTAL-F.F.
A916	X	11	17'-5"	X		WING 1-BOT.-HORIZONTAL-B.F.
A417	X	8	7'-9"			WINGS 1&2-HORIZONTAL-BOT.-B.F. & F.F.
A418	X	13	19'-8"			WING 1-TOP-HORIZONTAL-B.F. & F.F.
A519	X	9	11'-6"	X		WING 1-TOP-VERTICAL-AT ENDS
A520	X	19	14'-0"	X		WING 1-TOP-VERTICAL
A421	X	28	3'-4"	X		WING 1-TOP-VERTICAL
A622	X	2	19'-8"			WING 1-HORIZONTAL-TOP-F.F. & B.F.
A523	X	11	16'-7"	X		WING 2-BOT.-STIRRUP-VERT.
A524	X	6	12'-2"			WING 2-BOT.-HORIZONTAL-F.F.
A725	X	9	12'-2"			WING 2-BOT.-HORIZONTAL-B.F.
A426	X	11	15'-8"			WING 2-TOP-HORIZONTAL-B.F. & F.F.
A527	X	9	12'-3"	X		WING 2-TOP-VERTICAL-AT ENDS
A528	X	13	14'-6"	X		WING 2-TOP-VERTICAL
A629	X	2	15'-8"			WING 2-HORIZONTAL-TOP-F.F. & B.F.
A430	X	16	2'-0"			WING 2-TOP-B.F.-HORIZ.-SURFACE DRAINS

LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

BAR MARK	NUMBER REQUIRED	LENGTH
A510	1 SERIES OF 44 BARS	5'-9" TO 9'-9"

BUNDLE AND TAG SERIES SEPARATELY.



NO.	DATE	REVISION	BY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DESIGN SECTION

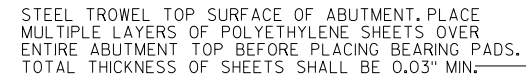
STRUCTURE B-18-226

DRAWN BY JPH
PLANS CKD. ABS

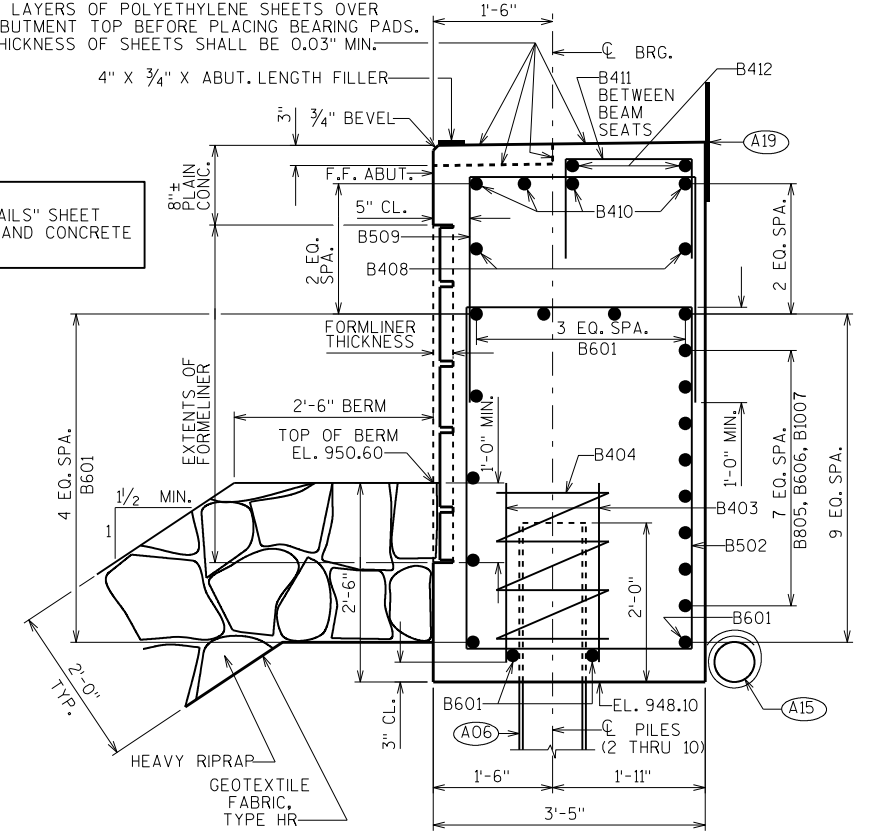
SOUTH ABUTMENT DETAILS

SHEET 5

- (A01) OPTIONAL CONSTRUCTION JOINT: STRIKE OFF AND LEAVE ROUGH. (18" R.M.W. @ B.F. IF JOINT IS USED)
- (A02) CONSTRUCTION JOINT: POUR CONCRETE ABOVE THIS JOINT AFTER SUPERSTRUCTURE CONCRETE IS IN PLACE. STRIKE OFF AND LEAVE ROUGH, PLACE 18" RUBBERIZED MEMBRANE WATERPROOFING @ B.F. JOINT.
- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2" x 6". (18" R.M.W. @ B.F. IF JOINT IS USED).
- (A06) SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING, ESTIMATED 20 FEET LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH), SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A16) A430 BARS SPACED @ 1'-0" CTRS. EMBED 1'-0" INTO WING CONC. LOCATE 3" DOWN FROM TOP OF WING @ BACKFACE TO 6" DOWN @ WING TIP. (DRILLED IN EPOXY ANCHORED #4 BARS 2'-0" LONG MAY BE USED.) COST INCIDENTAL TO BID ITEM "BAR STEEL REINFORCEMENT HS COATED STRUCTURES".
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING AND NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW CUTTER LINE AT INSIDE FACE. COLOR OF JOINT SEALER SHALL MATCH THE ADJACENT CONCRETE STAINING COLOR AND MUST BE APPROVED BY THE ENGINEER.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A21) FOR PPT. BARS & DIMENSIONS SEE PARAPET SHEETS.

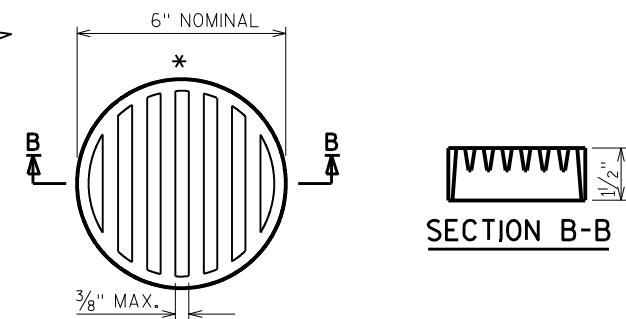


NOTE:
SEE "AESTHETIC DETAILS" SHEET
FOR THE FORMLINER AND CONCRETE
STAINING DETAILS.

[illegible]

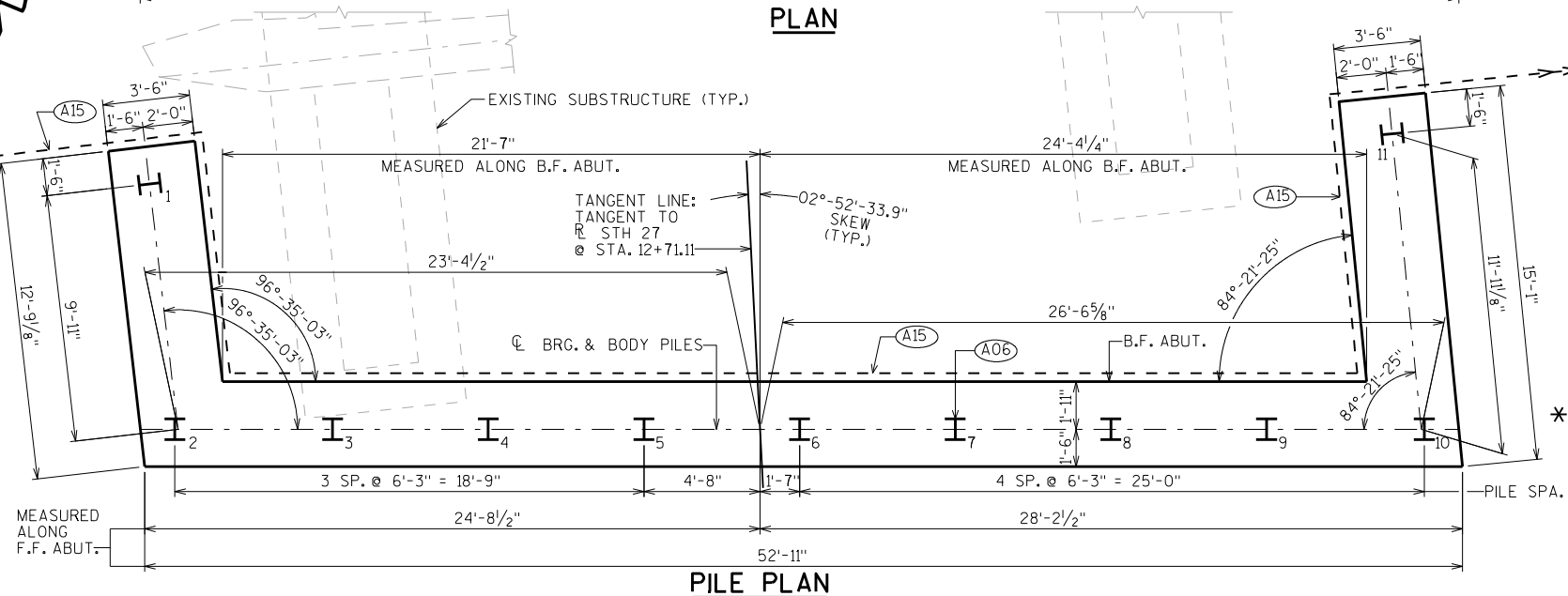
SECTION THRU BODY

- (A01) CONSTRUCTION JOINT: STRIKE OFF AND LEAVE ROUGH. (18" R.M.W. @ B.F. IF JOINT IS USED)
- (A02) CONSTRUCTION JOINT: POUR CONCRETE ABOVE THIS JOINT AFTER SUPERSTRUCTURE CONCRETE IS IN PLACE. STRIKE OFF AND LEAVE ROUGH. PLACE 18" RUBBERIZED MEMBRANE WATERPROOFING @ B.F. JOINT.
- (A06) SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING ESTIMATED AVERAGE LENGTH FOR ALL PILES = 25 FEET LONG WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE. ANTICIPATE SIGNIFICANT VARIATION IN ALL PILE LENGTHS. PREBORING REQUIRED AT ALL PILES WITH AN AVERAGE EXPECTED PREBORE OF 15'-0" PER PILE. EXTEND PREBORE 3'-0" PER PILE INTO WEATHERED SANDSTONE ROCK.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SHIELD REQUIRED.
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING AND NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE. COLOR OF JOINT SEALER SHALL MATCH THE ADJACENT CONCRETE STAINING COLOR AND MUST BE APPROVED BY THE ENGINEER.
- (A18) 3/4" CORK FILLER UP VERT. BEAM SEAT FACES THAT RUN PARALLEL WITH GIRDER.
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.



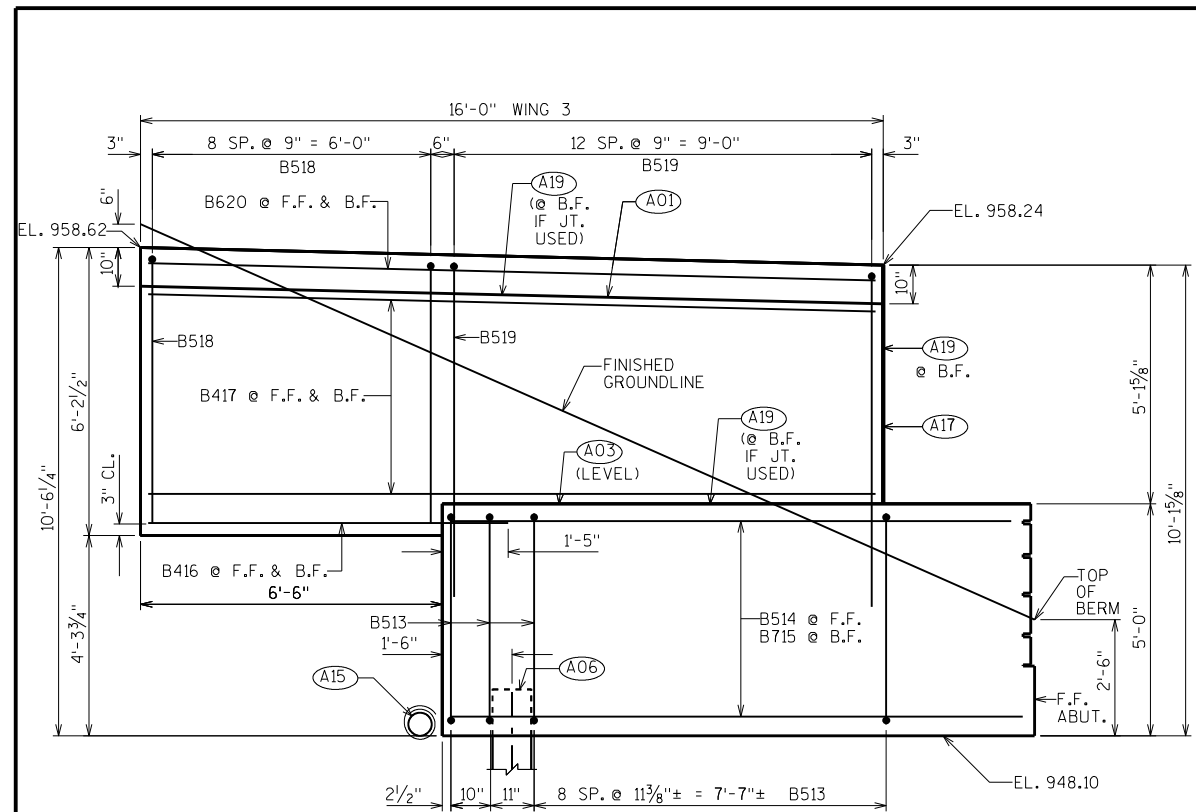
RODENT SHIELD DETAIL

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

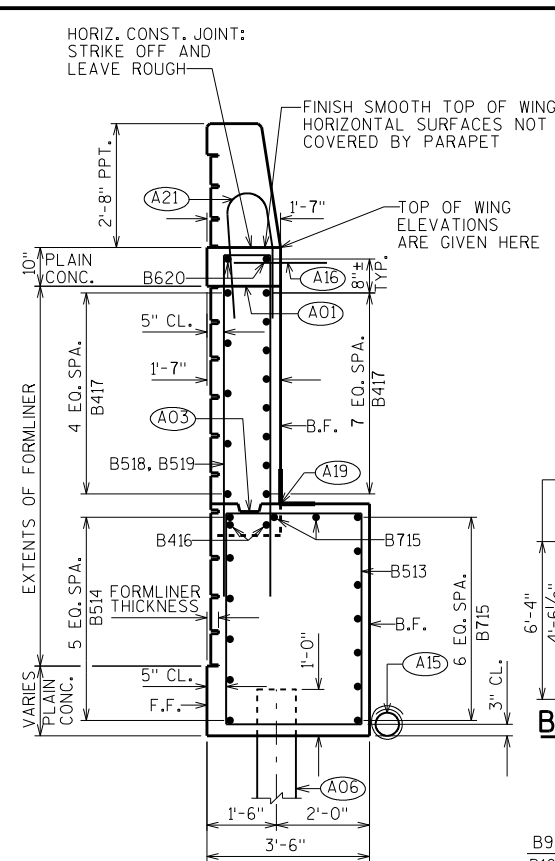


PILE PLAN

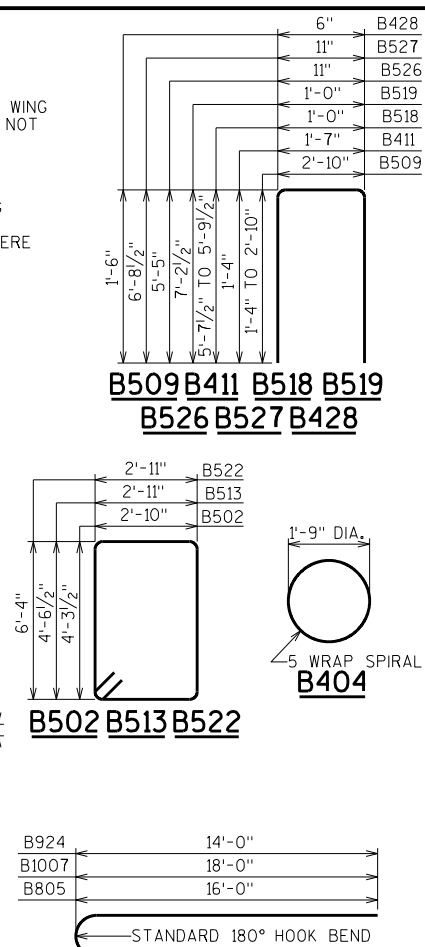
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-226			
		DRAWN BY	JPH PLANS CK'D. ABS
NORTH ABUTMENT		SHEET 6	



WING 3 ELEVATION LOOKING @ F.F. WING



WING 3 SECTION



B805 B1007 B924

STATE PROJECT NUMBER

7070-08-73

NOTE:

THE FIRST BAR MARK SIGNIFIES THE BAR SIZE.

BILL OF BARS

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B601		22	27'-10"			BODY-HORIZONTAL
B502		64	14'-11"	X		BODY-STIRRUPS-VERT.
B403		18	2'-3"			BODY-BOT.-2 PER BODY PILE-VERT.
B404		9	28'-0"	X		BODY-BOT.-SPIRAL-1 PER BODY PILE-VERT.
B805		8	16'-11"	X		BODY-HORIZONTAL-B.F.-AT WING 3 END
B606		8	24'-6"			BODY-HORIZONTAL-B.F.-AT CENTER
B1007		8	19'-5"	X		BODY-HORIZONTAL-B.F.-AT WING 4 END
B408		2	22'-0"			BODY-HORIZ.-TOP-F.F. & B.F.-AT WING 4 END
B509		42	6'-9"	X	X	BODY-TOP-VERT.-UNDER BEAM SEATS 2-5
B410		4	4'-4"			BODY-TOP-HORIZ.-UNDER BEAM SEATS 2-5
B411		24	4'-1"	X		BODY-TOP-VERT.-BETWEEN BEAM SEATS
B412		8	10'-3"			BODY-TOP-HORIZ.-BETWEEN BEAM SEATS
B513	X	11	15'-7"	X		WING 3-BOT.-STIRRUP-VERT.
B514	X	6	12'-1"			WING 3-BOT.-HORIZONTAL-F.F.
B715	X	9	12'-4"			WING 3-BOT.-HORIZONTAL-B.F.
B416	X	6	7'-9"			WINGS 3&4-HORIZONTAL-BOT.-B.F. & F.F.
B417	X	13	15'-8"			WING 3-TOP-HORIZONTAL-B.F. & F.F.
B518	X	9	12'-2"	X	X	WING 3-TOP-VERTICAL-AT ENDS
B519	X	13	15'-2"	X		WING 3-TOP-VERTICAL
B620	X	2	15'-8"			WING 3-HORIZONTAL-TOP-F.F. & B.F.
B421	X	16	2'-0"			WING 3-TOP-B.F.-HORIZ.-SURFACE DRAINS
B522	X	13	19'-2"	X		WING 4-BOT.-STIRRUP-VERT.
B523	X	8	14'-4"			WING 4-BOT.-HORIZONTAL-F.F.
B924	X	10	15'-3"	X		WING 4-BOT.-HORIZONTAL-B.F.
B425	X	13	17'-8"			WING 4-TOP-HORIZONTAL-B.F. & F.F.
B526	X	9	11'-6"	X		WING 4-TOP-VERTICAL-AT ENDS
B527	X	16	14'-1"	X		WING 4-TOP-VERTICAL
B428	X	25	3'-4"	X		WING 4-TOP-VERTICAL
B629	X	2	17'-8"			WING 4-HORIZONTAL-TOP-F.F. & B.F.

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

(A01) OPTIONAL CONSTRUCTION JOINT:
STRIKE OFF AND LEAVE ROUGH.
(18" R.M.W. @ B.F. IF JOINT IS USED)

(A02) CONSTRUCTION JOINT: POUR CONCRETE
ABOVE THIS JOINT AFTER SUPERSTRUCTURE
CONCRETE IS IN PLACE. STRIKE OFF AND
LEAVE ROUGH. PLACE 18" RUBBERIZED
MEMBRANE WATERPROOFING @ B.F. JOINT.

(A03) OPTIONAL CONST. JOINT:
KEYWAY FORMED BY BEVELED 2" x 6".
(18" R.M.W. @ B.F. IF JOINT IS USED).

(A06) SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING
ESTIMATED AVERAGE LENGTH FOR ALL PILES = 25 FEET LONG
WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE.
ANTICIPATE SIGNIFICANT VARIATION IN ALL PILE LENGTHS.
PREBORING REQUIRED AT ALL PILES WITH AN AVERAGE
EXPECTED PREBORE OF 15'-0" PER PILE. EXTEND PREBORE
3'-0" PER PILE INTO WEATHERED SANDSTONE ROCK.

(A15) PIPE UNDERDRAIN WRAPPED (6-INCH).
SLOPE 0.5% MIN. TO SUITABLE DRAINAGE.
RODENT SHIELD REQUIRED.

A16 B421 BARS SPACED @ 1'-0" CTRS. EMBED 1'-0" INTO WING CONC. LOCATE 3' DOWN FROM TOP OF WING @ BACKFACE TO 6' DOWN @ WING TIP. (DRILLED IN EPOXY ANCHORED #4 BARS 2'-0" LONG MAY BE USED.) COST INCIDENTAL TO BID ITEM "BAR STEEL REINFORCEMENT HS COATED STRUCTURES".

(A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING AND NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE. COLOR OF JOINT SEALER SHALL MATCH THE ADJACENT CONCRETE STAINING COLOR AND MUST BE APPROVED BY THE ENGINEER.

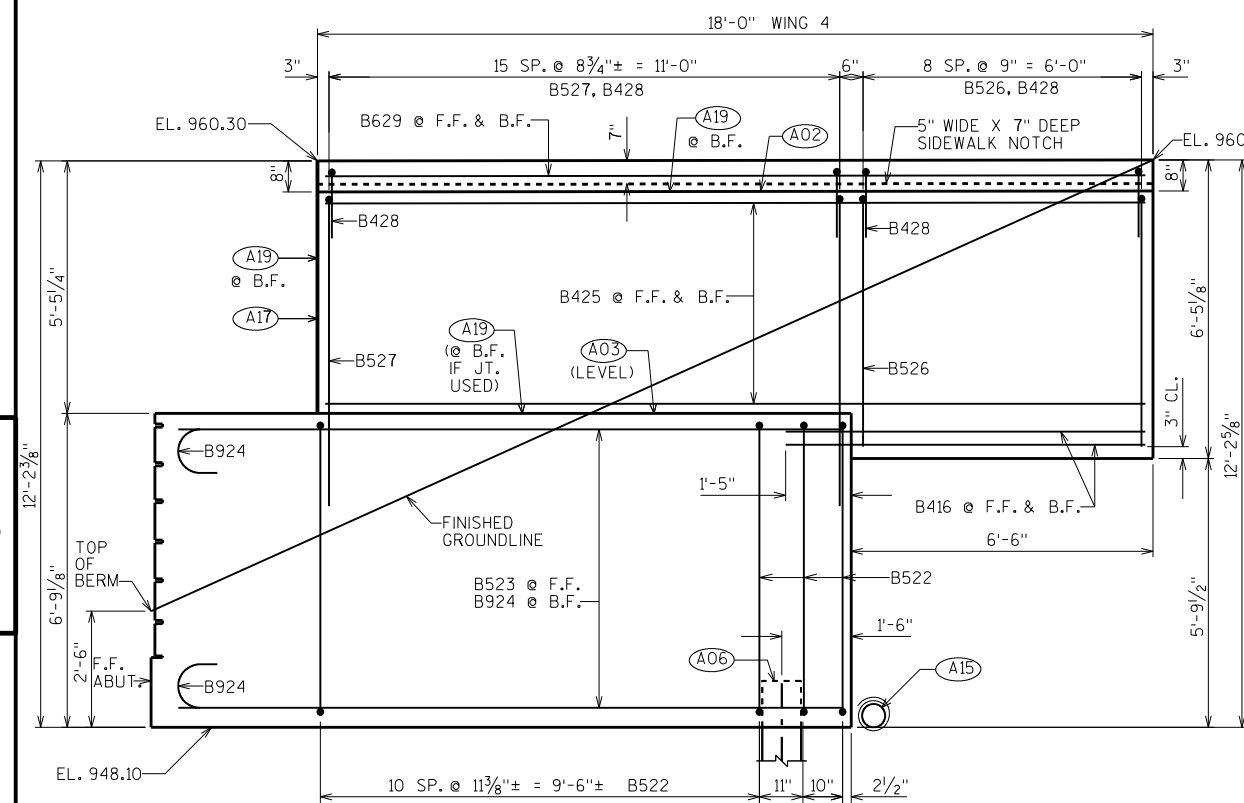
(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING
SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

(A21) FOR PPT. BARS & DIMENSIONS SEE PARAPET SHEETS.

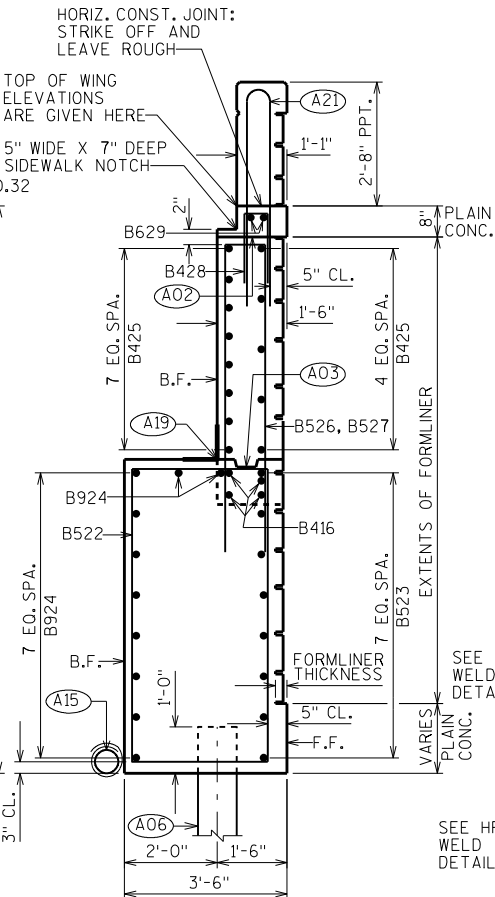
BAR SERIES TABLE

BAR MARK	NUMBER REQUIRED	LENGTH
B509	1 SERIES OF 42 BARS	5'-3" TO 8'-3"
B518	1 SERIES OF 9 BARS	12'-0" TO 12'-4"

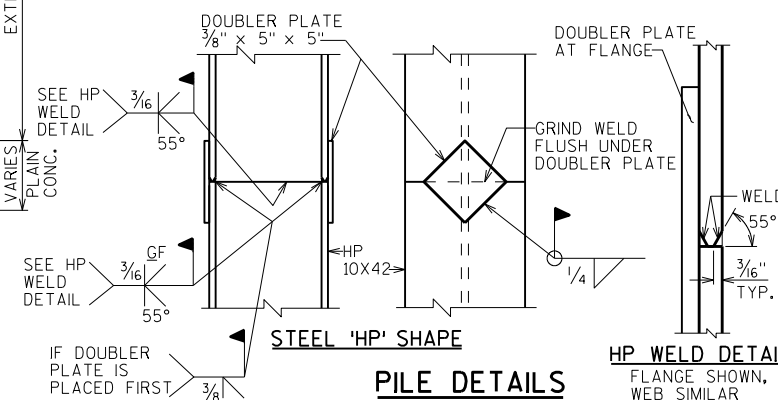
BUNDLE AND TAG SERIES SEPARATELY.



WING 4 ELEVATION LOOKING @ F.F. WING



WING 4 SECTION



PILE DETAILS

HP WELD DETAIL
FLANGE SHOWN,
WEB SIMILAR

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-226			
DRAWN BY		JPH	PLANS CK'D. ABS
NORTH ABUTMENT DETAILS		SHEET 7	

NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 8" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 8" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO THE APPLICATION OF THE SEALER.

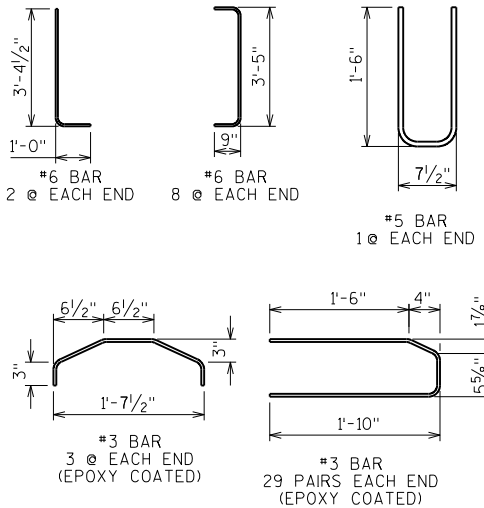
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

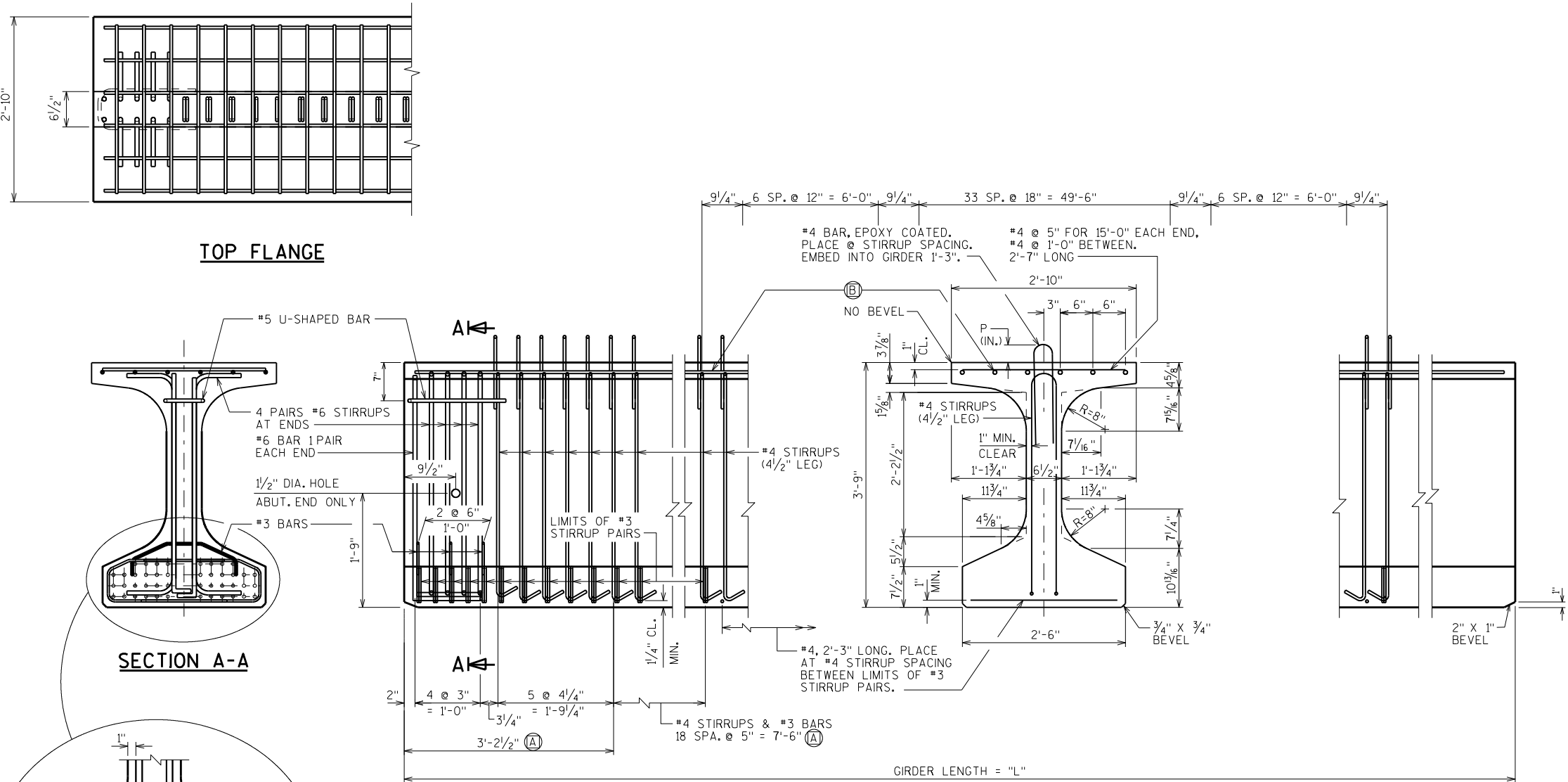
AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A497 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION.

PRESTRESSING STRANDS SHALL BE (0.6" DIA.)-7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE "STEEL DIAPHRAGM" SHEET.



NO.	DATE	REVISION			BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION					
STRUCTURE B-18-226					
		DRAWN BY	JPH	PLANS CK'D.	ABS
45W" PRESTRESSED			SHEET 8		
GIRDER DETAILS 1					

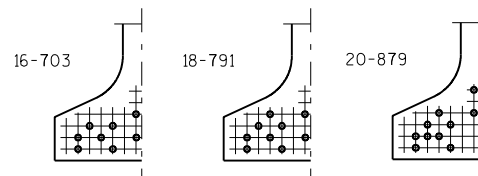


SIDE VIEW & TYPICAL SECTION IN SPAN

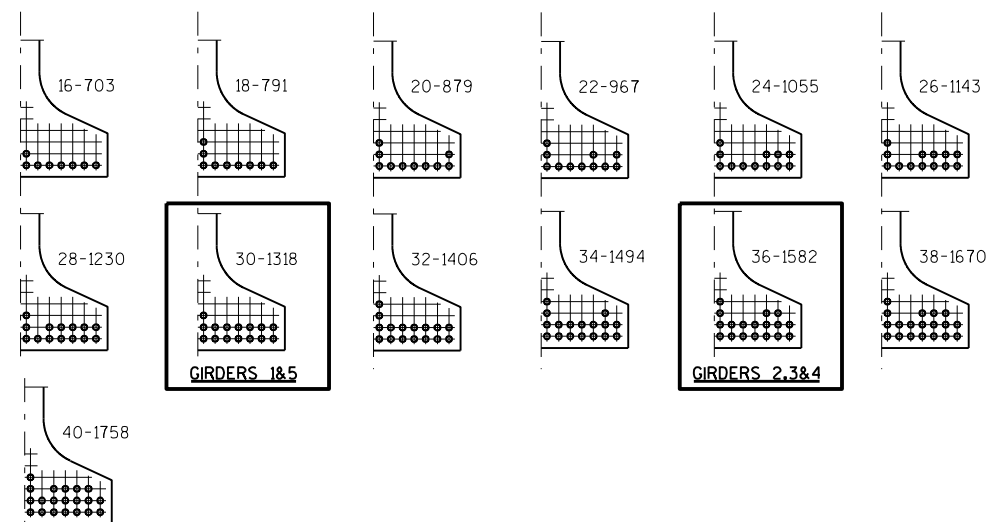
- (A) DETAIL TYP. AT EACH END
- (B) SIX #4 BARS, EXTENDING FULL LENGTH WITH 1'-11" MIN. LAPS

* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

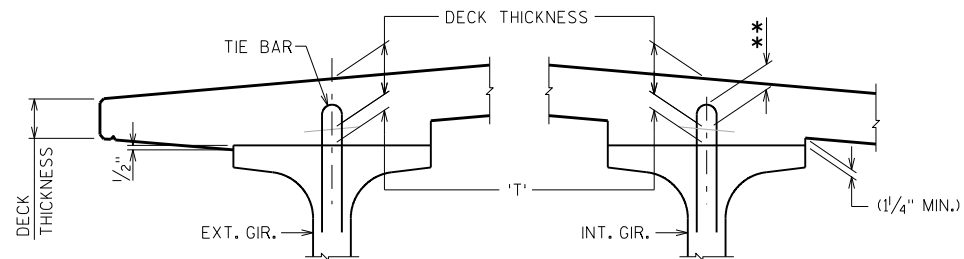
GIRDER DATA																								
GIRDER	GIRDER LENGTH "L" (FEET)	DEAD LOAD DEFL. (IN.)									CONC. STRGTH. f'c (p.s.i.)	"P" 1ST 1/3 OF GIRDER (IN.)	"P" 2ND 1/3 OF GIRDER (IN.)	"P" 3RD 1/3 OF GIRDER (IN.)	DIA. OF STRAND (IN.)	DRAPED PATTERN							UNDRAPED PATTERN	
		TOTAL NO. OF STRANDS	f'ci (P.S.I.) *	(IN.)																				
				"A" MIN.	"B" MIN.	"B" MAX.	"C"																	
1	86.00	0.45	0.86	1.17	1.37	1.44	1.37	1.17	0.86	0.45	8000	10	7.5	10	0.6	30	6400	32	11	14	4			
2	86.00	0.56	1.06	1.45	1.69	1.78	1.69	1.45	1.06	0.56	8000	9.5	7.5	9.5	0.6	36	6400	32	11	14	4			
3	86.00	0.56	1.06	1.45	1.69	1.78	1.69	1.45	1.06	0.56	8000	9	7.5	9	0.6	36	6400	32	11	14	4			
4	86.00	0.56	1.06	1.45	1.69	1.78	1.69	1.45	1.06	0.56	8000	8.5	8	8.5	0.6	36	6400	32	11	14	4			
5	86.00	0.41	0.78	1.07	1.26	1.32	1.26	1.07	0.78	0.41	8000	7	7	7	0.6	30	6400	32	11	14	4			



STANDARD ARRANGEMENTS TO RAISE CENTER OF GRAVITY TO AVOID DRAPING OF STRANDS

0.6" ϕ STRANDS

ARRANGEMENT AT ϕ SPAN - FOR GIRDERS WITH DRAPED STRANDS

0.6" ϕ STRANDS

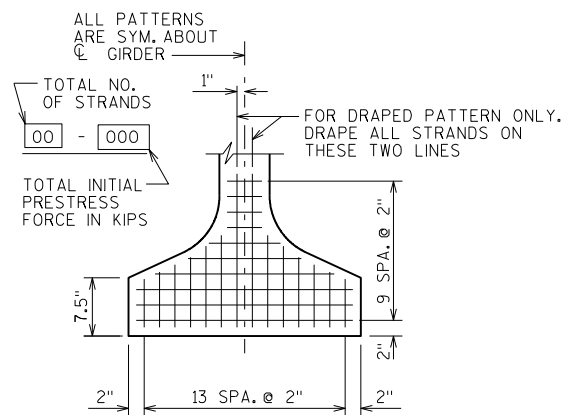
DECK HAUNCH DETAIL

IF 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR, THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR, ** IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

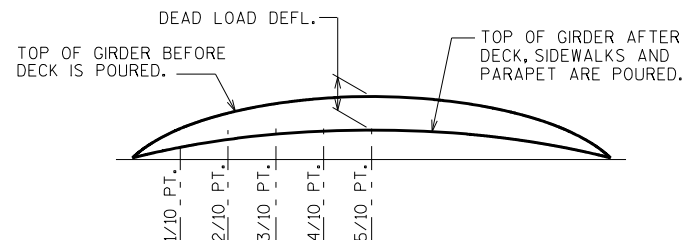
TO DETERMINE 'T', ELEV. OF TOP OF GIR'S. AT ϕ OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

$$\begin{aligned} & \text{TOP OF DECK ELEV. AT FINAL GRADE} \\ & - \text{TOP OF GIRDER ELEVATION} \\ & + \text{DEAD LOAD DEFLECTION} \\ & - \text{DECK THICKNESS} \\ & = \text{HAUNCH HEIGHT 'T'} \end{aligned}$$

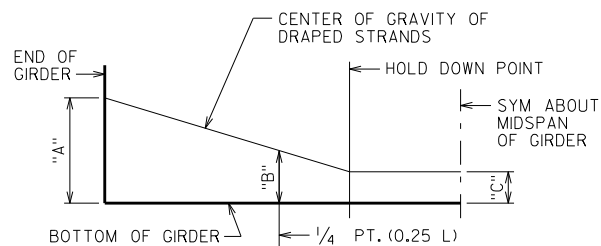
NOTE:
AN AVERAGE HAUNCH ('T') OF 3.65" WAS USED FOR COMPUTING THE SUPERSTRUCTURE QUANTITY "CONCRETE MASONRY BRIDGES".



TYP. STRAND PATTERN



DEAD LOAD DEFLECTION DIAGRAM



DRAPED STRAND PROFILE

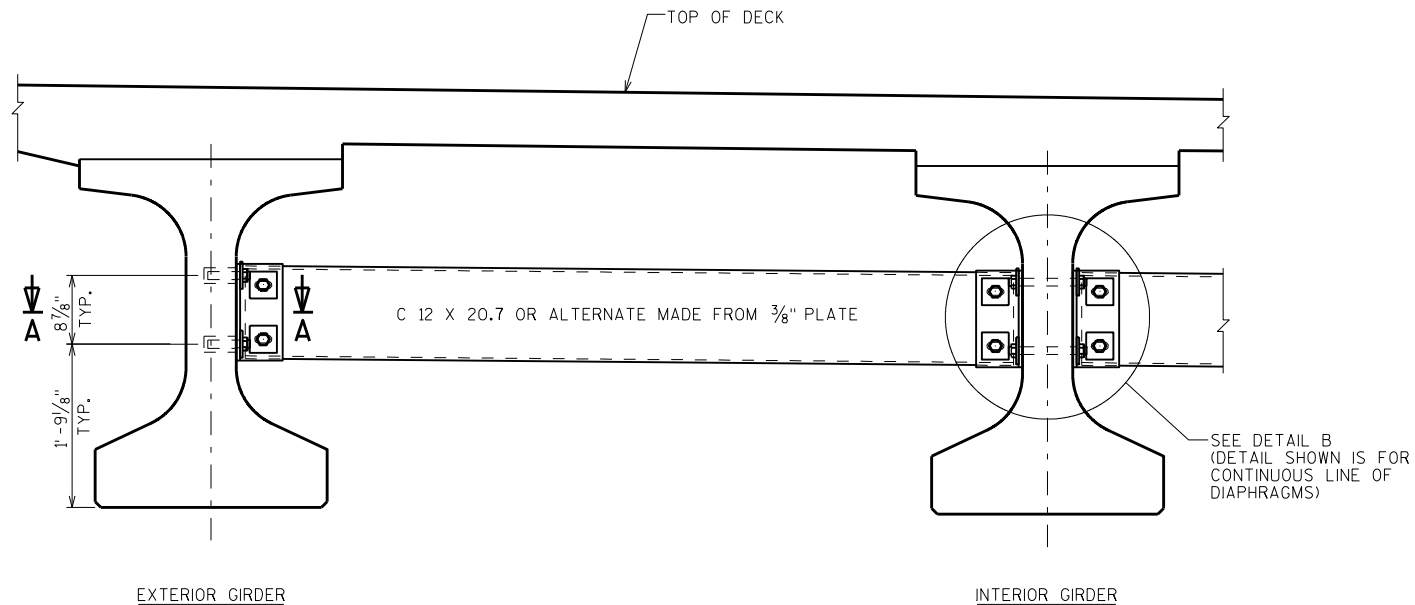
*THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOBSITE PLACEMENT.

GIRDER	CAMBER (IN.) *
1	2.74
2	3.29
3	3.29
4	3.29
5	2.81

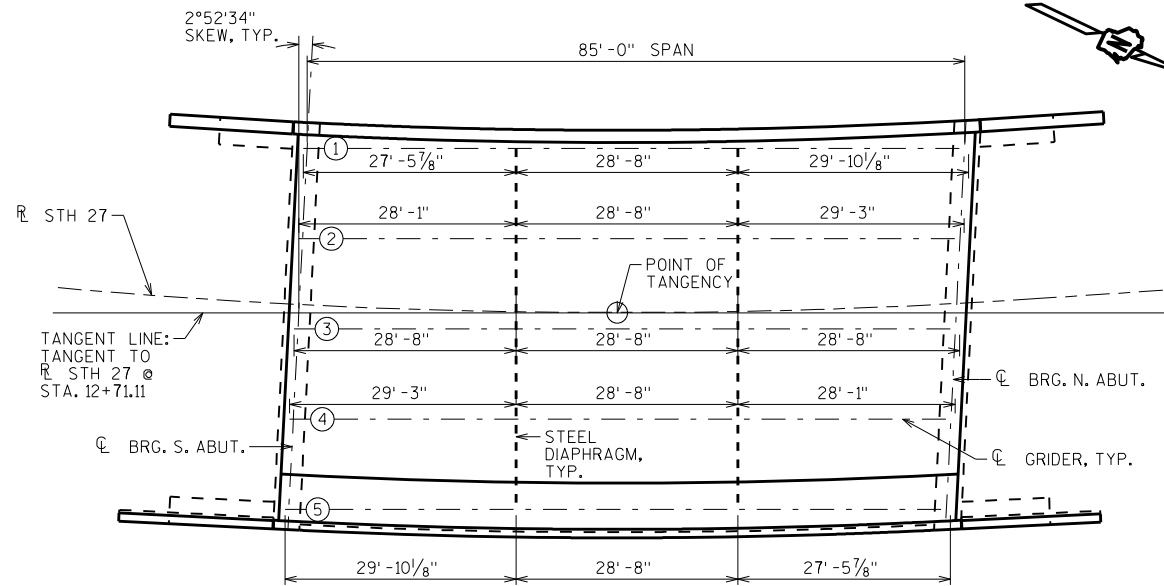
THESE VALUES ARE NOT TO BE USED IN DETERMINING 'T', USE ACTUAL GIRDER SHOTS.

THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-226			
DRAWN BY JPH		PLANS CK'D. ABS	
45W" PRESTRESSED GIRDER DETAILS 2		SHEET 9	

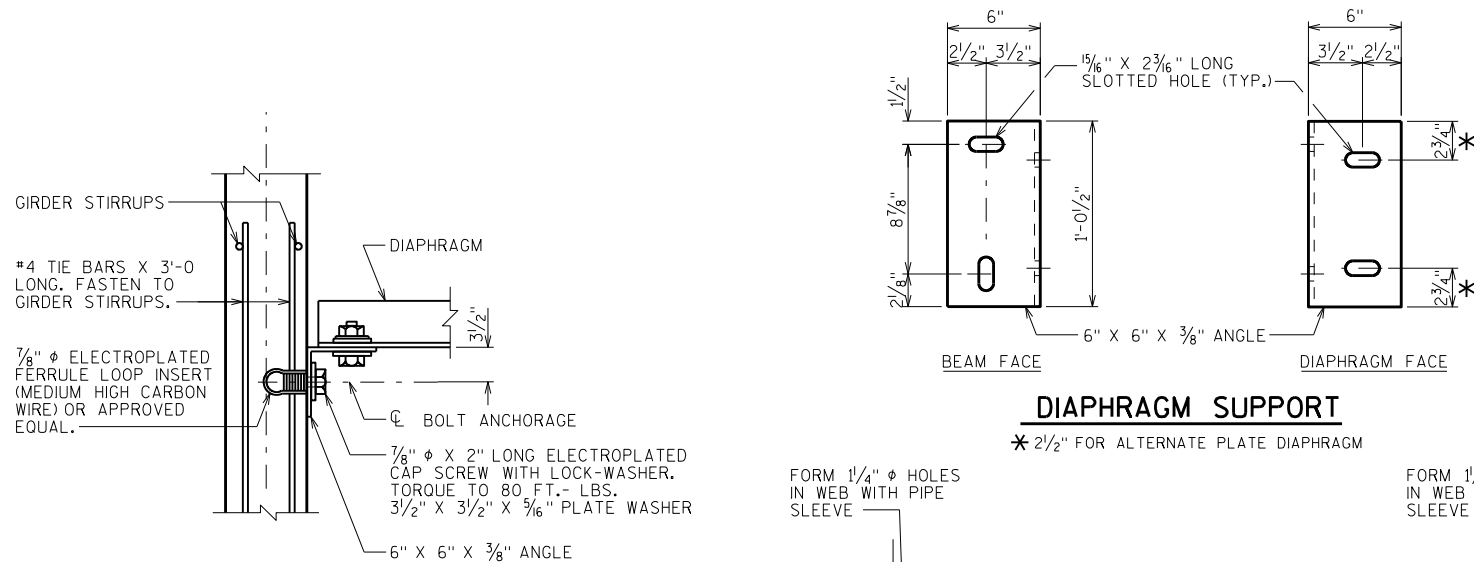


PART TRANSVERSE SECTION AT DIAPHRAGM



DIAPHRAGM FRAMING PLAN

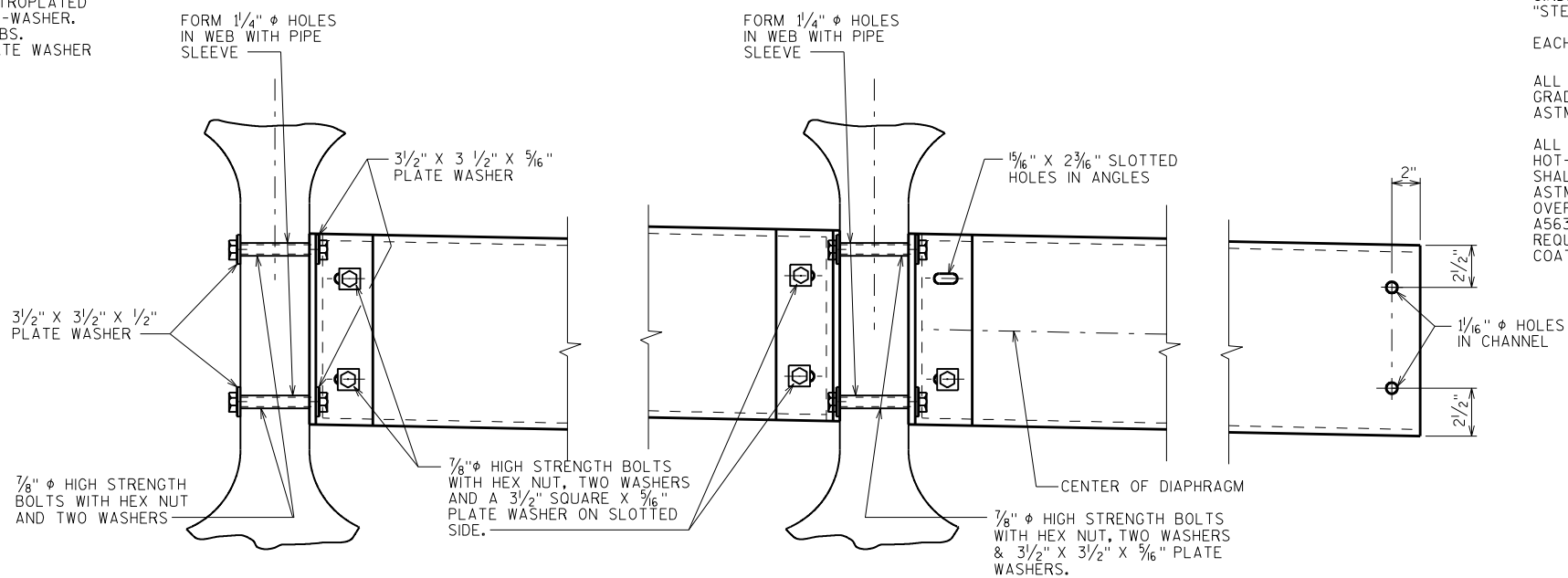
MEASUREMENTS TAKEN FROM END OF GIRDERS ALONG CL GIRDER



DIAPHRAGM SUPPORT

* 2 1/2" FOR ALTERNATE PLATE DIAPHRAGM

SECTION THRU ALTERNATE DIAPHRAGM

SECTION A-A
(FOR EXTERIOR ATTACHMENT)

DETAIL B

NOTES

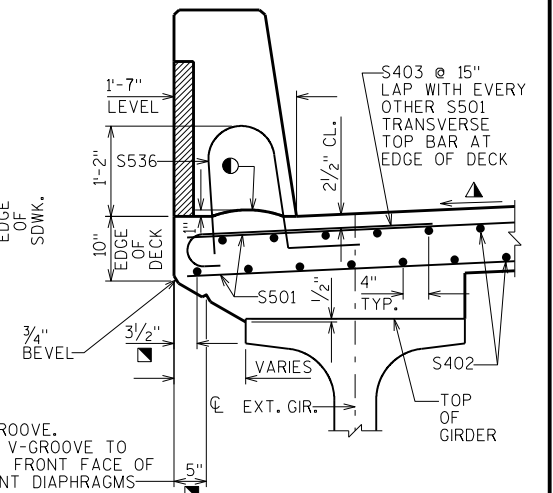
ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-18-226", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36. ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE 1.

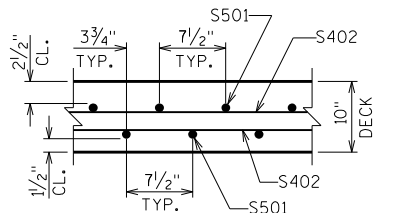
ALL DIAPHRAGM STRUCTURAL STEEL SHOWN SHALL BE HOT-DIPPED GALVANIZED. ALL BOLTS, NUTS AND WASHERS SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C. GALVANIZED NUTS SHALL BE TAPPED OVERSIZED IN ACCORDANCE WITH THE REQUIREMENTS OF ASTM A563 AND SHALL MEET THE REQUIREMENTS OF SUPPLEMENTARY REQUIREMENT S1 OF ASTM A563, LUBRICANT AND TEST FOR COATED NUTS.

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STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-226			
DRAWN BY JPH		PLANS CK'D. ABS	
STEEL DIAPHRAGM		SHEET 10	



WEST EDGE OF DECK DETAIL

(ALL HORIZONTAL DIMENSIONS ARE MEASURED RADially - NORMAL TO THE CURVED R STH 27,
EXCEPT FOR THE GIRDER SPACING DIMENSIONS.)



SECTION S-S

FOR THE SECTIONS THRU
THE ABUTMENT DIAPHRAGMS
(SECTIONS A-A THRU F-F)
SEE "SUPERSTRUCTURE DETAILS" SHEET.

SEE "AESTHETIC DETAILS" SHEET
FOR THE FORMLINER AND THE
CONCRETE STAINING DETAILS.

■ HORIZONTAL DIMENSION:
MEASURED RADIALLY -
NORMAL TO THE CURVED R STH 27,

DATE	REVISION	BY
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STRUCTURE B-18-226

H	PLANS CK'D.	ABS
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SHEET 11



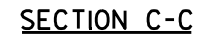
(ALL HORIZONTAL DIMENSIONS ARE MEASURED NORMAL TO THE TANGENT LINE UNLESS OTHERWISE SHOW OR NOTED)
(NORTH ABUTMENT SHOWN, SOUTH ABUTMENT SIMILAR)



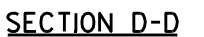
(SECTION TAKEN THRU SIDEWALK OVERHANG.
TYPICAL AT WINGS 1&4 CORNERS)



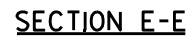
(SECTION COINCIDENT WITH EDGE OF DECK.
TYPICAL AT WINGS 1&4 CORNERS)



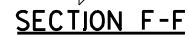
(SECTION TAKEN BETWEEN GIRDER 5
AND END OF ROADWAY PAVING NOTCH.
TYPICAL AT WINGS 1&4 CORNERS)



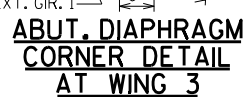
(SECTION TAKEN BETWEEN F.F. OF SIDEWALK
AND END OF ROADWAY PAVING NOTCH.
TYPICAL AT WINGS 1&4 CORNERS)



(SECTION TAKEN THRU DECK OVERHANG,
TYPICAL AT WINGS 2&3 CORNERS)

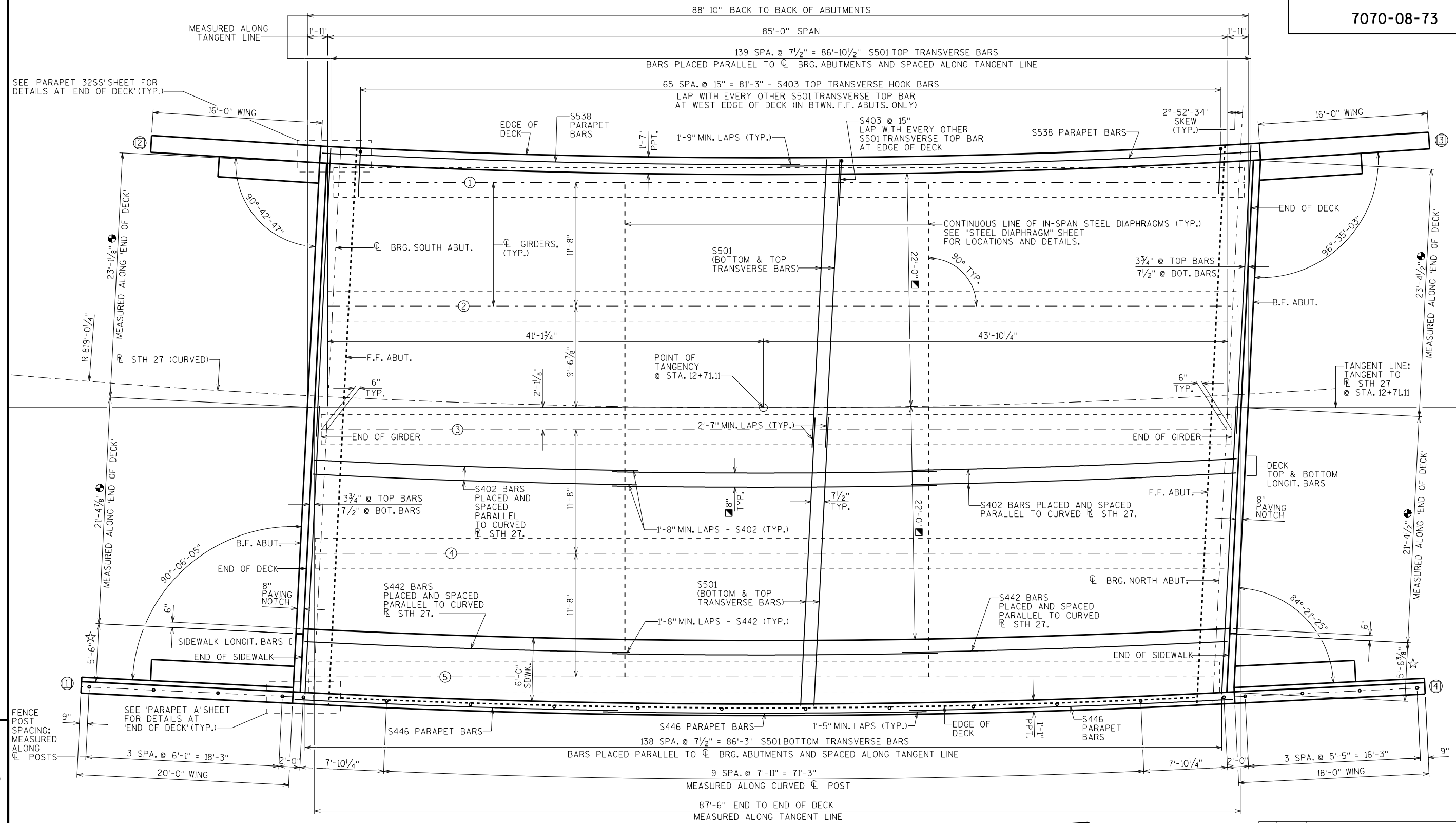


(SECTION TAKEN BETWEEN GIRDER 1
AND END OF ROADWAY PAVING NOTCH.
TYPICAL AT WINGS 2&3 CORNERS)



NOTE:
SEE "SUPERSTRUCTURE BAR DETAILS" SHEET
FOR THE 'BILL OF BARS' AND BAR DETAILS.

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		DRAWN BY JPH	PLANS CK'D. ABS
SUPERSTRUCTURE DETAILS		SHEET 12	



TOP OF DECK ELEVATIONS

EOD = EDGE OF DECK

	C. S. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	C. N. ABUT.	
WEST EOD	956.82	956.93	957.05	957.16	957.27	957.38	957.49	957.60	957.76	957.97	958.18	WEST EOD
WEST FLOW LINE	956.82	956.93	957.05	957.16	957.27	957.38	957.49	957.60	957.76	957.97	958.18	WEST FLOW LINE
C GIRDER 1	956.90	957.00	957.09	957.20	957.30	957.41	957.53	957.65	957.81	958.03	958.25	C GIRDER 1
C GIRDER 2	957.44	957.53	957.63	957.73	957.83	957.94	958.05	958.17	958.31	958.47	958.63	C GIRDER 2
R STH 27	957.83	957.94	958.05	958.16	958.27	958.38	958.48	958.59	958.70	958.81	958.92	R STH 27
C GIRDER 3	957.98	958.07	958.16	958.26	958.36	958.47	958.58	958.69	958.81	958.92	959.03	C GIRDER 3
C GIRDER 4	958.52	958.60	958.70	958.79	958.89	959.00	959.11	959.22	959.33	959.38	959.44	C GIRDER 4
C GIRDER 5	958.85	958.95	959.06	959.16	959.27	959.37	959.48	959.58	959.68	959.69	959.70	C GIRDER 5
F.F. SIDEWALK	958.85	958.95	959.06	959.16	959.27	959.37	959.48	959.58	959.68	959.69	959.70	F.F. SIDEWALK
EAST EOD	958.85	958.95	959.06	959.16	959.26	959.37	959.47	959.58	959.68	959.69	959.70	EAST EOD

■ HORIZONTAL DIMENSION:
MEASURED RADially -
NORMAL TO THE CURVED R STH 27.

● LIMITS OF
8" WIDE X 1'-0" DEEP
ROADWAY PAVING NOTCH

☆ LIMITS OF
8" WIDE X 6" MIN.
SIDEWALK PAVING NOTCH

⊙ INDICATES WING NUMBER

NO.	DATE	REVISION	BY
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STRUCTURE B-18-226			
DRAWN BY JPH		PLANS CKD. ABS	
SUPERSTRUCTURE PLAN		SHEET 13	

TABLE OF TAN. OFFSETS

DISTANCES ARE TYP. FOR BOTH +PLUS & -MINUS LOCATIONS FROM POINT OF TANGENCY (OFFSETS ARE NORMAL TO TAN. LINE.)

DIST.	A	B	C	D
0	23'-7"	28'-4"	0"	22'-0"
5	23'-7 1/4"	28'-3 7/8"	1/8"	21'-11 7/8"
10	23'-7 3/4"	28'-3 3/4"	3/4"	21'-11 1/4"
15	23'-8 1/4"	28'-2 7/8"	1 5/8"	21'-10 3/8"
20	23'-10"	28'-1 1/8"	2 7/8"	21'-9 1/8"
25	23'-11 3/4"	27'-11 5/8"	4 5/8"	21'-7 1/2"
30	24'-1 3/4"	27'-9 5/8"	6 5/8"	21'-5 5/8"
35	24'-4 1/4"	27'-7 3/8"	9"	21'-3 1/4"
40	24'-7 1/8"	27'-4 5/8"	11 3/4"	21'-0 5/8"
45	24'-10 1/4"	27'-1 5/8"	1'-2 7/8"	20'-9 1/2"
50	25'-1 7/8"	26'-10 1/4"	1'-6 3/8"	20'-6 1/8"

NOTES:

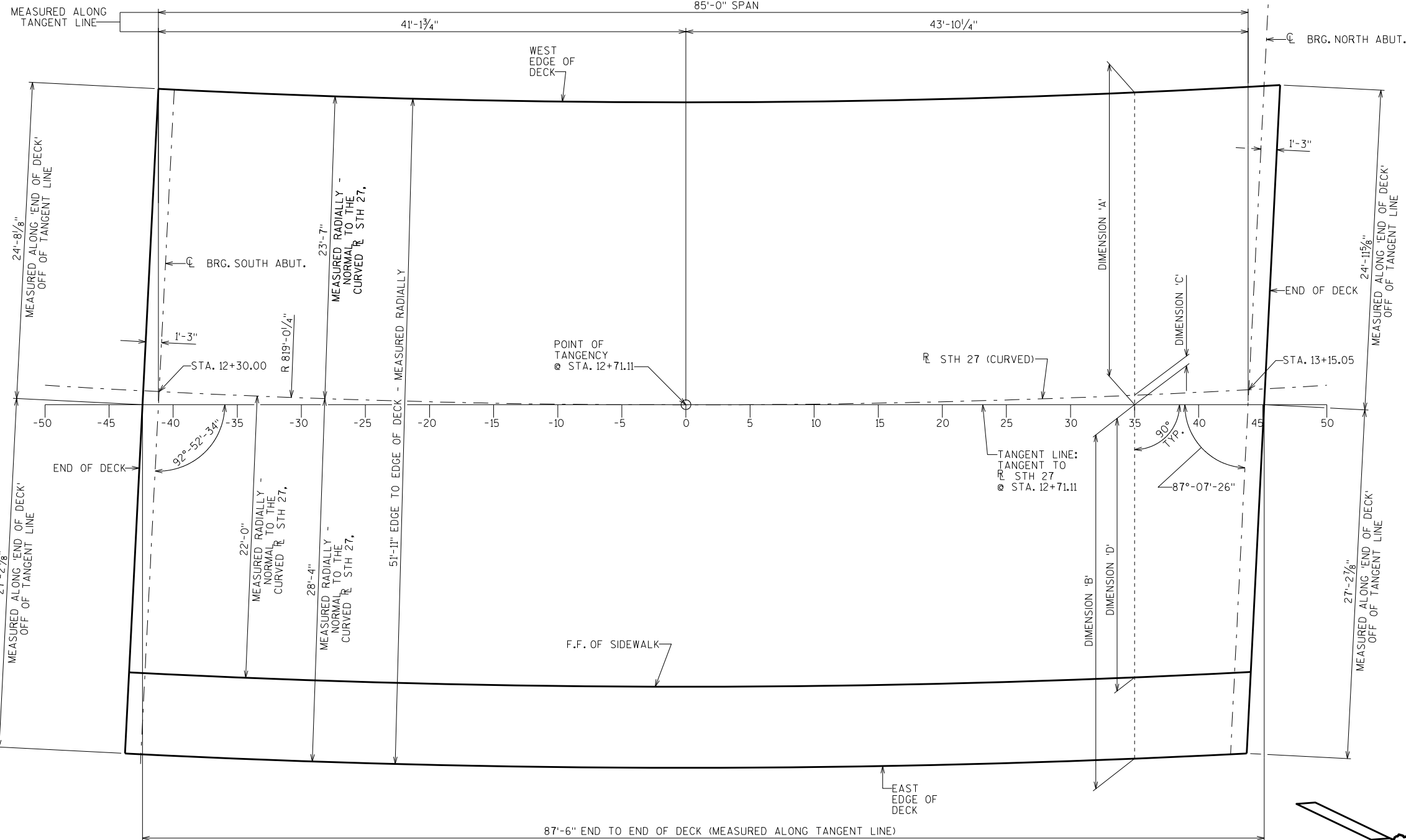
DIMENSION 'A' = DISTANCE BETWEEN THE 'TANGENT LINE' AND THE WEST 'EDGE OF DECK'.

DIMENSION 'B' = DISTANCE BETWEEN THE 'TANGENT LINE' AND THE EAST 'EDGE OF DECK'.

DIMENSION 'C' = DISTANCE BETWEEN THE 'TANGENT LINE' AND 'R. STH 27'.

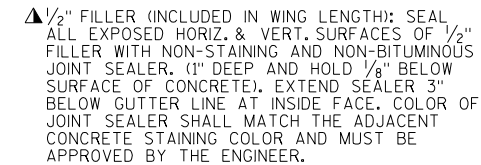
DIMENSION 'D' = DISTANCE BETWEEN THE 'TANGENT LINE' AND 'F.F. OF SIDEWALK'.

SIDEWALK OVERHANG IS NOT SHOWN. OVERHANG IS CONSTANT 9" FROM EAST 'EDGE OF DECK', MEASURED RADIALLY.



PLAN

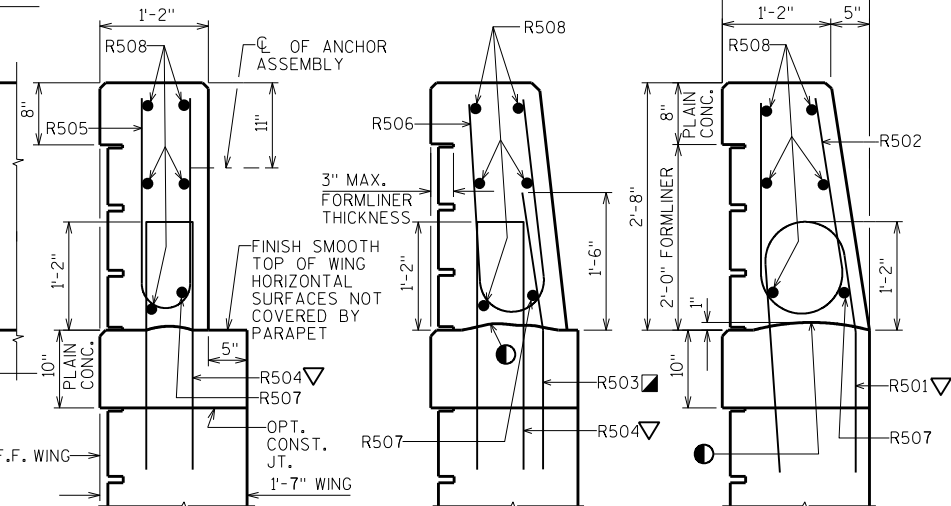
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-226			
DRAWN BY JPH		PLANS CK'D. ABS	
DECK LAYOUT		SHEET 14	



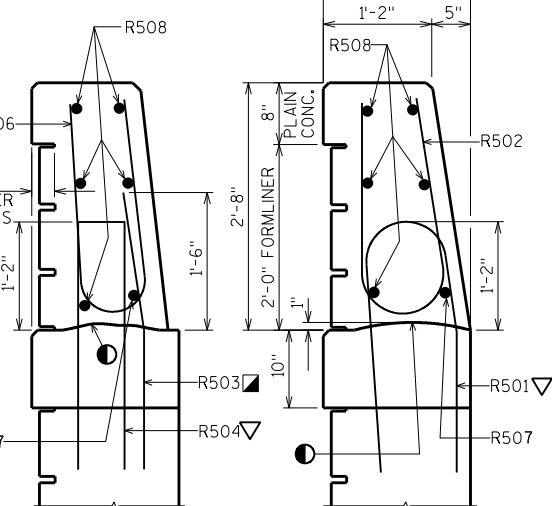
INSIDE ELEVATION

(WING 2 SHOWN, WING 3 SIMILAR)

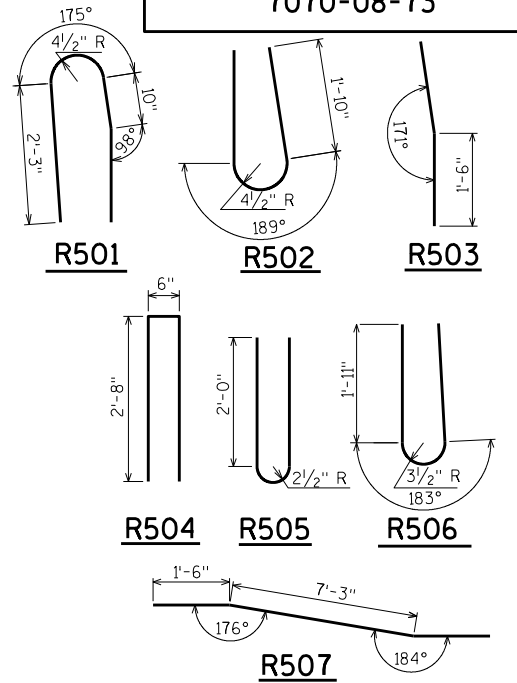
NOTE:
SEE "AESTHETIC DETAILS" SHEET FOR
THE FORMLINER AND CONCRETE STAINING
AT THE OUTSIDE FACES OF PARAPET.



SECTION A-A



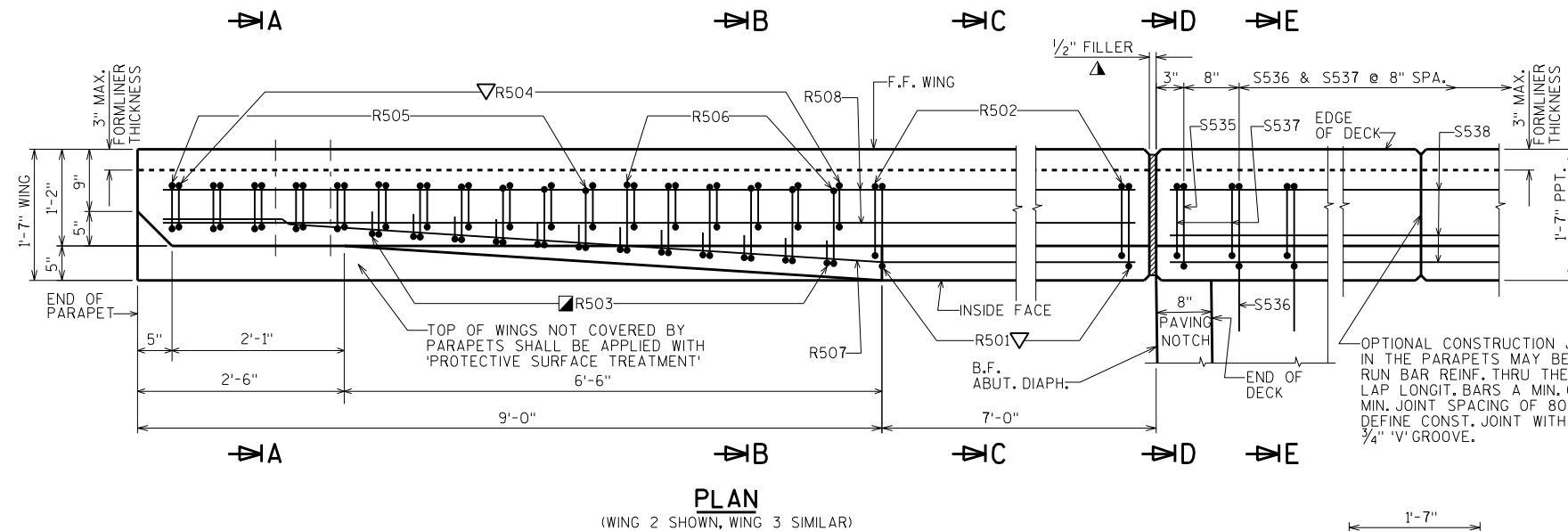
SECTION B-B



SECTION C-C

NOTE:
THE FIRST OR FIRST TWO DIGITS OF
THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	SOUTH ABUT.	NORTH ABUT.	LENGTH	BENT	LOCATION
R501	X	11	11	5'-10"	X	WING/PARAPET-VERT.-TRANS.-@ WINGS 2&3
R502	X	11	11	5'-0"	X	PARAPET-VERT.-TRANS.-@ WINGS 2&3
R503	X	12	12	3'-0"	X	WING/PARAPET-INSIDE FACE-VERT.-TRANS.-@ WINGS 2&3
R504	X	17	17	5'-7"	X	WING/PARAPET-VERT.-TRANS.-@ WINGS 2&3
R505	X	11	11	4'-9"	X	PARAPET-VERT.-TRANS.-@ WINGS 2&3 ENDS
R506	X	6	6	4'-10"	X	PARAPET-VERT.-TRANS.-@ WINGS 2&3
R507	X	1	1	15'-8"	X	PARAPET-INSIDE FACE-HORIZ.-LONGIT.-BOT.-@ WINGS 2&3
R508	X	5	5	15'-8"		PARAPET-HORIZ.-LONGIT.-@ WINGS 2&3



PLAN

(WING 2 SHOWN, WING 3 SIMILAR)

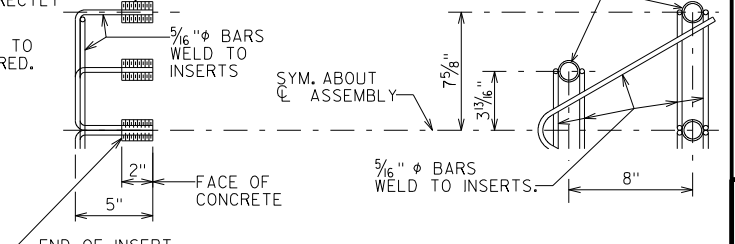
OPTIONAL CONSTRUCTION JOINTS
IN THE PARAPETS MAY BE USED.
RUN BAR REINF. THRU THE JOINT.
LAP LONGIT. BARS A MIN. OF 1'-9"
MIN. JOINT SPACING OF 80'-0".
DEFINE CONST. JOINT WITH A
3/4" 'V' GROOVE.

● HORIZ. CONST. JOINT - STRIKE OFF
AS SHOWN AND LEAVE ROUGH.

- R503 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE R503 BARS CORRECTLY ALONG TRANSITION OF PARAPET.

▽ R501 AND R504 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.

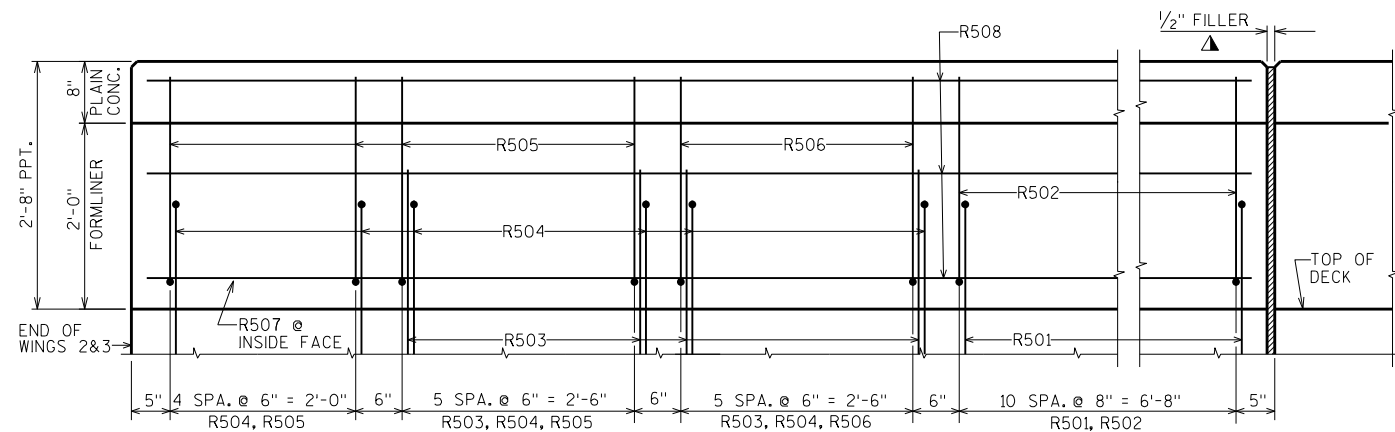
—THREADED INSERTS FOR $\frac{7}{8}$ " ϕ X 2" LONG GALVANIZED HEX HEAD CAP SCREWS. CAP SCREWS TO BE THREADED A MIN. OF $\frac{1}{8}$ " AND SHALL BE SUPPLIED, INCLUDING WASHERS, WITH ASSEMBLY. INSERTS TO BE THREADED A MINIMUM OF $\frac{1}{4}$ ".



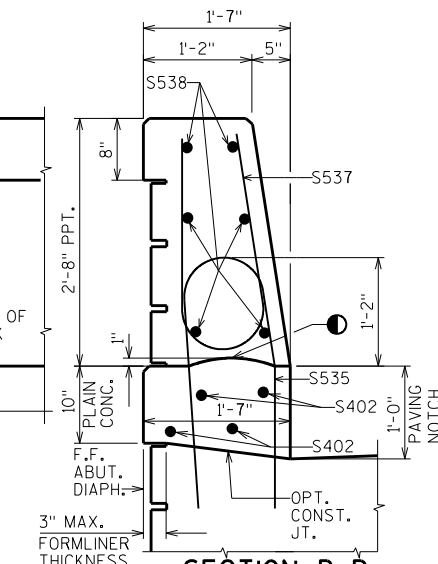
NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED
IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

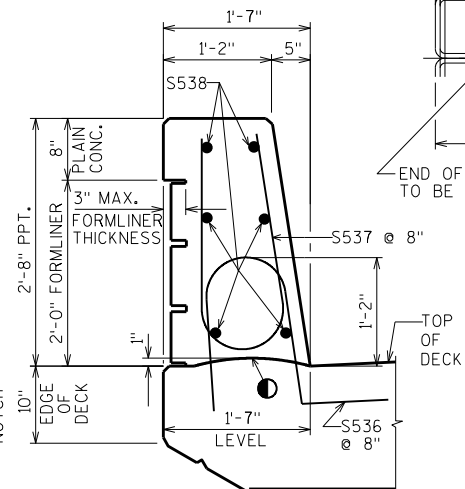
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-226			
		DRAWN BY JPH	PLANS CK'D. ABS
MODIFIED SINGLE SLOPE PARAPET 32SS		SHEET 16	



OUTSIDE ELEVATION SHOWING REINFORCEMENT
(WING 3 SHOWN, WING 2 SIMILAR)



SECTION D-D
(AT PAVING NOTCH)



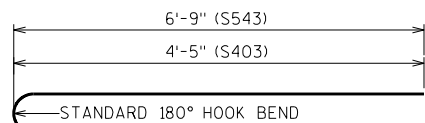
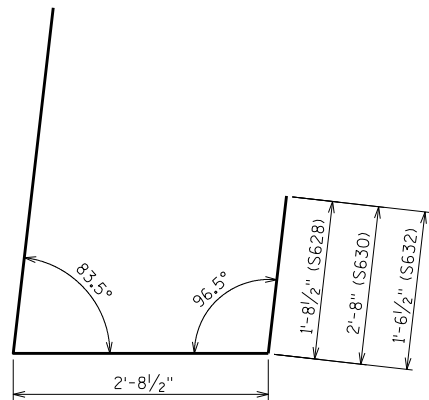
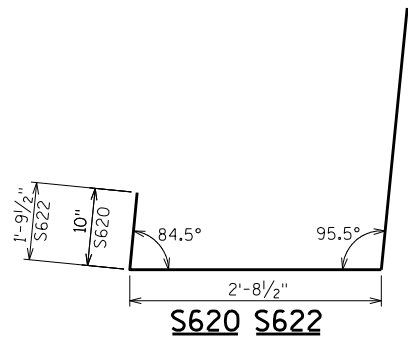
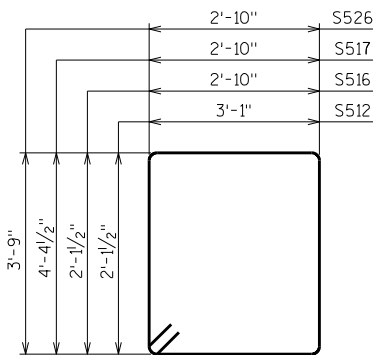
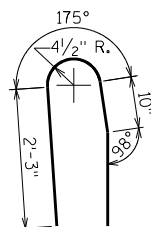
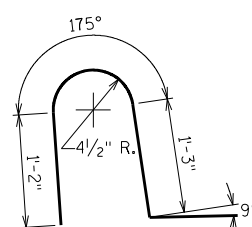
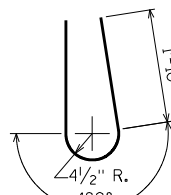
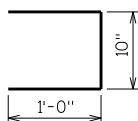
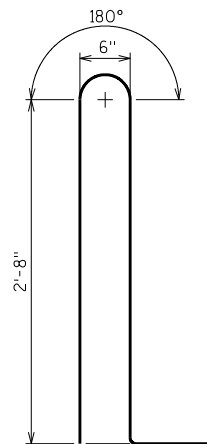
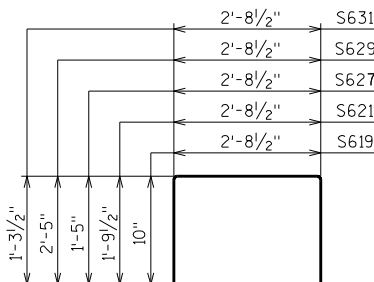
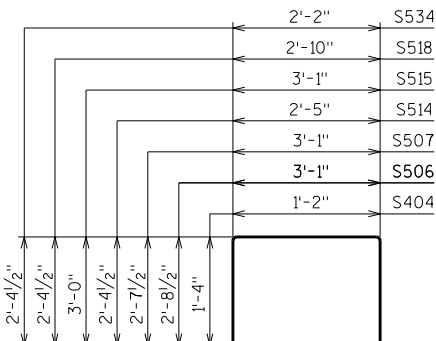
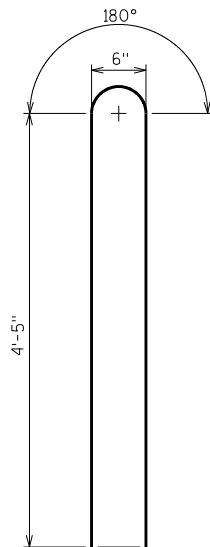
(THRU SECTION E-E
PARAPET ON DECK)

SEE "SUPERSTRUCTURE BAR DETAILS" SHEET FOR THE
SUPERSTRUCTURE BILL OF BARS AND BAR DETAILS.

BILL OF BARS

NOTE:
THE FIRST OR FIRST TWO DIGITS OF
THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
S501	X	558	27'-3"			DECK-TOP & BOT.-HORIZ.-TRANS.
S402	X	465	30'-8"			DECK-TOP & BOT.-HORIZ.-LONGIT.
S403	X	66	4'-11"	X		DECK-TOP-VERT.-TRANS.-AT EDGES OF DECK
S404	X	72	3'-8"	X		ABUT. DIAPHS.-F.F.-BOT.-VERT.-BTWN. BEAM SEATS
S405	X	16	7'-10"			ABUT. DIAPHS.-F.F.-BOT.-HORIZ.-BTWN. BEAM SEATS
S506	X	144	8'-3"	X		ABUT. DIAPHS.-VERT.-BTWN. GIRS. 1-4
S507	X	36	8'-1"	X		ABUT. DIAPHS.-VERT.-BTWN. GIRS. 4-5
S608	X	8	8'-10"			ABUT. DIAPHS.-F.F.-BOT.-HORIZ.-BTWN. GIRS. 1-5
S609	X	48	6'-6"			ABUT. DIAPHS.-F.F.-HORIZ.-BTWN. GIRS. 1-5
S610	X	8	8'-6"			ABUT. DIAPHS.-F.F.-TOP-HORIZ.-BTWN. GIRS. 1-5
S611	X	24	28'-0"			ABUT. DIAPHS.-B.F. & DECK-HORIZ.
S512	X	16	11'-1"	X		ABUT. DIAPHS.-VERT.-UNDER GIR. FLANGES-BTWN. GIRS. 1-5
S513	X	20	6'-0"			ABUT. DIAPHS.-HORIZ.-THRU GIRDERS
S514	X	98	6'-11"	X		ABUT. DIAPHS./DECK/SDWK.-VERT.-BTWN. GIRS. 1-5
S515	X	16	8'-10"	X		ABUT. DIAPHS./DECK-VERT.-BTWN. GIRS. 4-5-UNDER SIDEWALK
S516	X	4	10'-7"	X		ABUT. DIAPHS.-VERT.-UNDER GIR. FLANGES-AT ALL FOUR GIR. EXTERIOR CORNERS ONLY
S517	X	4	15'-1"	X		ABUT. DIAPHS./DECK-VERT.-AT GIR. 5 EXTERIOR CORNERS ONLY
S518	X	8	7'-4"	X		ABUT. DIAPHS./DECK/SDWK.-VERT.-AT ALL FOUR GIR. EXTERIOR CORNERS ONLY
S619	X	1	7'-0"	X		SOUTH ABUT. DIAPH.-BOT.-HORIZ.-AT GIR. 5 EXTERIOR CORNER ONLY
S620	X	1	7'-0"	X		NORTH ABUT. DIAPH.-BOT.-HORIZ.-AT GIR. 5 EXTERIOR CORNER ONLY
S621	X	4	7'-11"	X		SOUTH ABUT. DIAPH.-HORIZ.-AT GIR. 5 EXTERIOR CORNER ONLY
S622	X	4	7'-11"	X		NORTH ABUT. DIAPH.-HORIZ.-AT GIR. 5 EXTERIOR CORNER ONLY
S423	X	4	5'-1"			ABUT. DIAPHS./SDWK.-VERT.-AT GIR. 5 EXTERIOR CORNERS ONLY
S624	X	2	6'-0"			ABUT. DIAPHS.-TOP-B.F.-HORIZ.-UNDER SIDEWALK-ABOVE GIR. 5
S625	X	4	6'-9"			SIDEWALKS-ABOVE ABUT. DIAPHS.-TOP-HORIZ.-AT WING 1&4 CORNERS
S526	X	6	13'-10"	X		ABUT. DIAPHS.-VERT.-AT GIR. 1 EXTERIOR CORNERS ONLY
S627	X	1	7'-7"	X		SOUTH ABUT. DIAPH.-BOT.-HORIZ.-AT GIR. 1 EXTERIOR CORNER ONLY
S628	X	1	7'-10"	X		NORTH ABUT. DIAPH.-BOT.-HORIZ.-AT GIR. 1 EXTERIOR CORNER ONLY
S629	X	3	8'-7"	X		SOUTH ABUT. DIAPH.-HORIZ.-AT GIR. 1 EXTERIOR CORNER ONLY
S630	X	3	8'-10"	X		NORTH ABUT. DIAPH.-HORIZ.-AT GIR. 1 EXTERIOR CORNER ONLY
S631	X	1	7'-5"	X		SOUTH ABUT. DIAPH.-TOP-HORIZ.-AT GIR. 1 EXTERIOR CORNER ONLY
S632	X	1	7'-8"	X		NORTH ABUT. DIAPH.-TOP-HORIZ.-AT GIR. 1 EXTERIOR CORNER ONLY
S433	X	4	4'-9"			ABUT. DIAPHS./DECK-VERT.-AT GIR. 1 EXTERIOR CORNERS ONLY
S534	X	2	6'-8"	X		ABUT. DIAPHS./DECK-VERT.-AT GIR. 1 EXTERIOR CORNERS ONLY
S535	X	2	5'-10"	X		PARAPET 32SS/ABUT DIAPH.-VERT.-TRANS.-AT BOTH ENDS ONLY
S536	X	132	4'-5"	X		PARAPET 32SS/DECK-VERT.-TRANS.
S537	X	134	5'-0"	X		PARAPET 32SS-VERT.-TRANS.
S538	X	12	45'-3"			PARAPET 32SS-HORIZ.-LONGIT.
S439	X	350	2'-8"	X		DECK/SIDEWALK-VERT.-TRANSVERSE-AT BOTH FACES
S440		--	--			NOT USED
S441	X	59	1'-8"			SIDEWALK-BOT.-HORIZ.-TRANSVERSE-OUTSIDE EDGE
S442	X	39	30'-9"			SIDEWALK TOP & BOT.-HORIZ.-LONGIT.
S543	X	175	7'-4"	X		SIDEWALK-TOP-VERT.-TRANSVERSE
S544	X	2	9'-6"	X		PARAPET A/ABUT DIAPH.-VERT.-TRANS.-AT BOTH ENDS ONLY
S545	X	88	6'-8"	X		SIDEWALK/PARAPET-VERT.-TRANSVERSE
S446	X	18	30'-7"			PARAPET-HORIZ.-BOTH FACES-LONGIT.

**S403 S543****S628 S630 S632****S620 S622****S512 S516 S517 S526**
(STIRRUP BARS)**S535****S536****S537****S439****S545****S619 S621 S627 S629 S631****S404 S506 S507 S514 S515 S518 S534****S544**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-226			
DRAWN BY JPH		PLANS CK'D. ABS	
SUPERSTRUCTURE BAR DETAILS			SHEET 17

WRAP AROUND/MATCH FORMLINER PATTERN AT CORNERS.

The technical drawing consists of two parts. The left part is a cross-section of a formliner assembly. It shows a central 'FORMLINER THICKNESS' which includes 'INTERNAL PLYWOOD BACKING'. This is flanked by 'PLYWOOD BACKING' and 'FORM BOARD' on the left, and 'BAR STEEL' on the right. Dimensions include a maximum thickness of '3" MAX.' for the formliner, a '2" MAX.' gap between the formliner and the bar steel, and a '5" CL.' (center line) spacing between the bar steel. The right part is a perspective view of the 'RUSTIC ASHLAR' stone pattern, showing irregular stone shapes with a 'RELIEF = 2" MAX.' and an 'ARCHITECTURAL SURFACE TREATMENT' indicated by an arrow.

3" MAX.

FORMLINER THICKNESS
INCLUDES INTERNAL PLYWOOD BACKING

PLYWOOD BACKING

FORM BOARD

2" MAX.

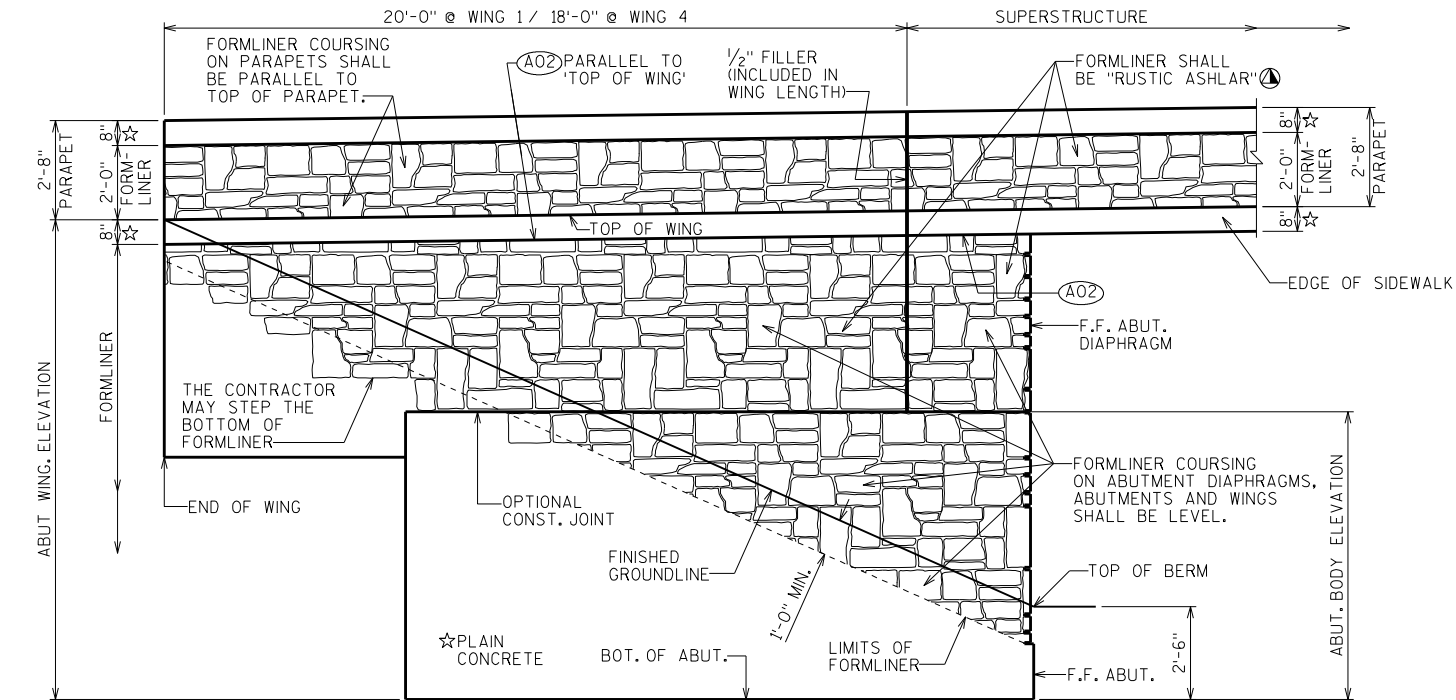
BAR STEEL

5" CL.

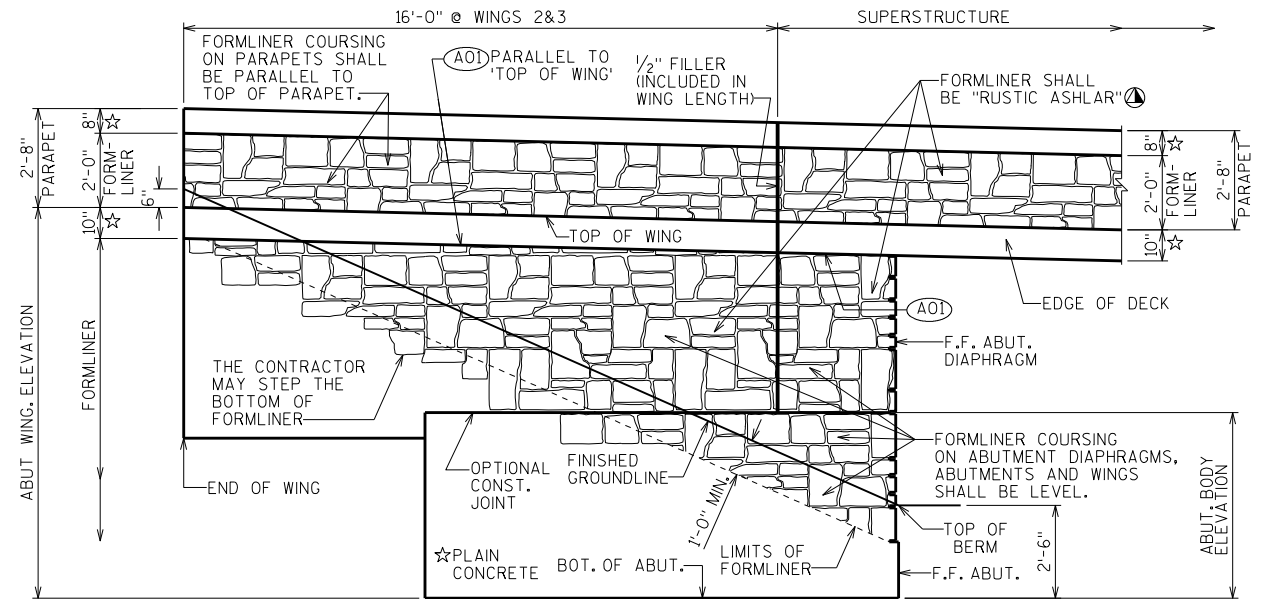
ARCHITECTURAL SURFACE TREATMENT

"RUSTIC ASHLAR"
STONE SIZE = 8" TO 32"
RELIEF = 2" MAX.

ALL ARCHITECTURAL SURFACE TREATMENT FOR LINER AREAS SHALL BE STAINED. INDIVIDUAL CUT STONES IN FORMLINED AREAS SHALL BE STAINED AS INDICATED IN THE SPECIAL PROVISIONS. WORK SHALL BE PAID FOR UNDER THE BID ITEM "CONCRETE STAINING MULTI-COLOR B-18-226". MULTI-COLOR STAIN TO LOOK SIMILAR TO WEATHERED LIMESTONE AS APPROVED BY FIELD ENGINEER.



EAST PARAPET ELEVATION LOOKING @ OUTSIDE FACE SHOWING FORMLINER
(WING 1 SHOWN, WING 4 SIMILAR)



WEST PARAPET ELEVATION LOOKING @ OUTSIDE FACE SHOWING FORMLINER
(WING 3 SHOWN, WING 2 SIMILAR)

[illegible]

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-226			
		DRAWN BY JPH	PLANS CK'D. ABS
AESTHETIC DETAILS		SHEET 18	

GENERAL NOTES

POSTS ARE TO BE SET VERTICAL.

ALL FENCE COMPONENTS SHALL BE GALVANIZED STEEL WITH A COLORED POLYMER-COATING ON THE OUTSIDE.

FABRIC SHALL CONFORM TO ASTM F668, CLASS 2B. STEEL RAILS, POSTS AND POST SLEEVES SHALL CONFORM TO ASTM F1083, STANDARD WEIGHT PIPE (SCHEDULE 40). FITTINGS SHALL CONFORM TO ASTM F626. SEE THE "BRIDGE SPECIAL PROVISIONS" FOR ADDITIONAL DETAILS.

THE COLOR OF POLYMER-COATING FOR THIS FENCING SHALL BE "BLACK", FEDERAL COLOR NO. 27038 IN ACCORDANCE WITH ASTM F934.

THE BID ITEM SHALL BE "FENCE CHAIN LINK POLYMER COATED 4'-FT", L.F.

COMPLETE ANY REQUIRED WELDING OF COMPONENTS BEFORE GALVANIZING.

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.

BASE PLATES, ANCHOR PLATES AND SHIMS SHALL BE ASTM A709, GRADE 36.

ALL POST SPACINGS ARE MEASURED HORIZONTALLY ALONG THE ϕ OF THE POST.

■ CAULK AROUND PERIMETER OF BASE PLATE AND FILL PORTION OF SLOTTED HOLE AROUND ANCHOR BOLT IN SHIM WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

✱ ALTERNATE TO DOUBLE CLAMP: USE LINE RAIL CLAMP (BOULEVARD) OR 180° BRACE BAND, WHICH MAY BE USED WHEN THE POSTS ARE EITHER BOLTED TO THE POST SLEEVES OR DIRECTLY WELDED TO THE BASE PLATE.

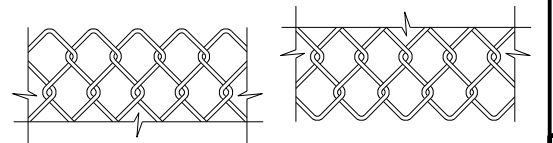
▲ 1/2" DIA. X 6 7/8" LONG GALVANIZED HEX BOLT WITH NUT & WASHER, TYPE "S", 1/2" DIA. CONCRETE MASONRY ANCHORS MAY BE SUBSTITUTED FOR 1/2" DIA. BOLTS. ANCHOR PLATE NOT REQUIRED WHEN TYPE "S" ANCHORS ARE USED. SEE ☆

☆ MASONRY ANCHOR TYPE S 1/2-INCH. EMBED 6" IN CONCRETE. ANCHOR, WASHER, AND NUT SHALL BE GALVANIZED.

■ ATTACH FABRIC TO RAILS, AND TO POSTS WITHOUT TENSION BANDS, WITH TIE WIRES (ROUND, 9-GAGE) SPACED AT 1'-0".

■ BOLT RAIL TO RAIL END TO SECURE OVERHANG SECTION. ALTERNATE IS TO WELD RAIL DIRECTLY TO END POST.

MINIMUM LENGTH OF TOP RAIL BETWEEN SPLICES SHALL BE 20'-0". LOCATE SPLICES NEAR 1/4" POINT OF POST SPACING.



TOP DETAIL

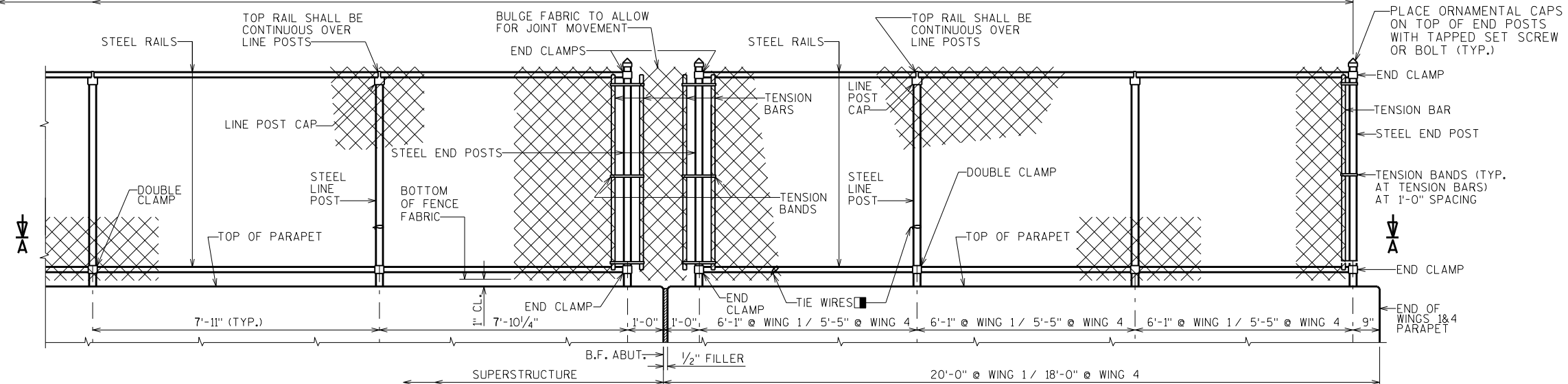
BOTTOM DETAIL

FENCE FABRIC

FENCE FABRIC WOVEN OF 9-GAGE WIRE IN 2" DIAMOND PATTERN MESH WITH BOTH THE TOP AND BOTTOM SELVAGES KNUCKLED.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-226			
DRAWN BY JPH		PLANS CK'D. ABS	
CHAIN LINK FENCE DETAILS			SHEET 19

FOR ENTIRE RAIL POST SPACING ON TOP OF PARAPETS - SEE "SUPERSTRUCTURE PLAN" SHEET

**FENCE PART ELEVATION**

VIEWING FABRIC SIDE - INSIDE FACE OF PARAPET

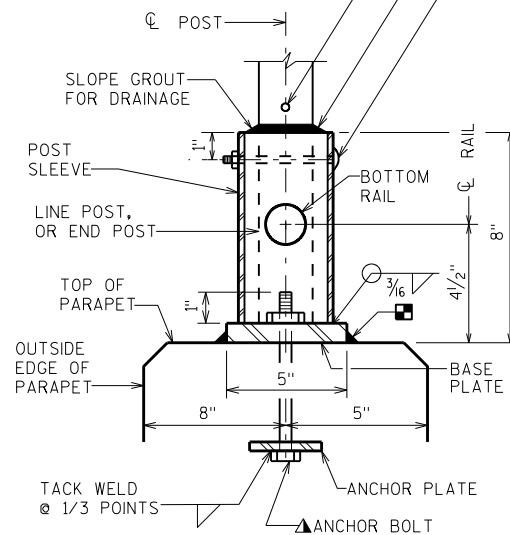
FENCE MEMBER SIZE & WEIGHT

STEEL FENCE MEMBER	OUTSIDE DIAMETER (INCHES)	WEIGHT (LB/FT)
RAILS	1.660	2.27
END POST	2.875	5.80
LINE POST	2.375	3.65
POST SLEEVE	4.000	9.12

3/8" DIA. GALV. CARRIAGE BOLT WITH LOCKING NUT. (TO BE SUPPLIED WITH ASSEMBLY)

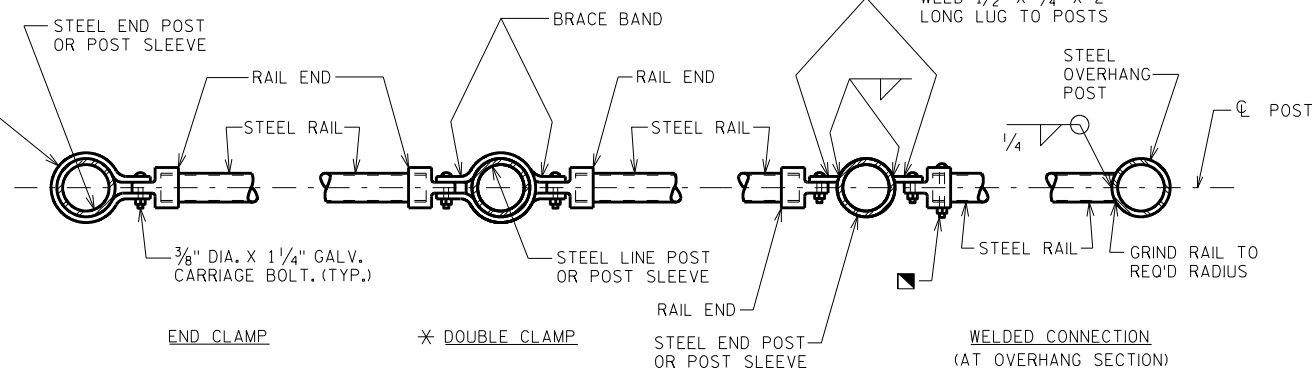
FILL SLEEVE AND BEVEL AWAY FROM POST WITH NON-SHRINK GROUT AFTER SETTING POST. (LEAVE NO VOIDS)

DRILL 3/16" DIA. DRAIN HOLE PARALLEL TO ROADWAY IMMEDIATELY ABOVE GROUT IN POST. SLEEVE LOCATIONS ONLY.

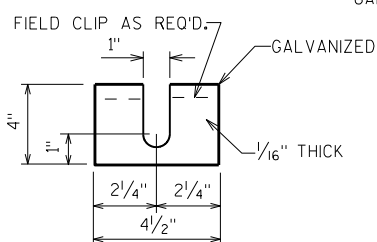
**DETAIL 'A'**

UNIT SHALL BE GALVANIZED AFTER FABRICATION

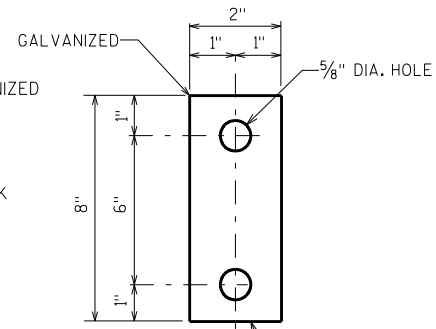
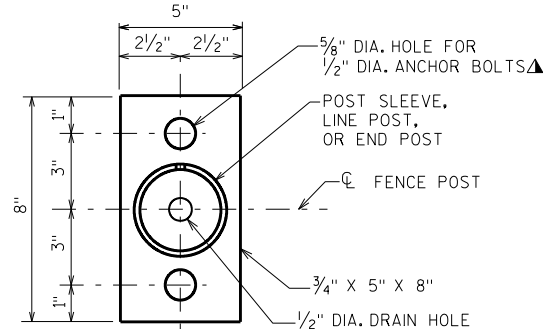
NOTE: IN LIEU OF USING THE POST SLEEVE, THE FENCE POST MAY BE WELDED TO THE BASE PLATE.

**SECTION A-A**

NOTE: PLACE ALL BOLT HEADS ON SIDE OF FENCE ADJACENT TO PEDESTRIANS

**POST SHIM DETAILS**

SHIMS REQUIRED ONLY WHEN END POSTS AND LINE POSTS ARE WELDED TO BASE PLATES. PROVIDE 4 SHIMS PER POST. USE WHERE REQUIRED FOR ALIGNMENT.

**ANCHOR PLATE****BASE PLATE****SECTION THRU FENCE**

DIVISION 1 - BYPASS													
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		MASS ORD.		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXP. FILL			
												100	125
												NOTE 1	NOTE 2
1+76	176		10	0	0	0	0	0	0	0	0		
2+00	200	24	35	0	0	20	0	0	20	0	20		
2+22	222	22	29	0	0	26	0	0	46	0	46		
2+50	250	28	36	0	0	34	0	0	80	0	80		
2+68	268	18	39	0	0	26	0	0	106	0	106		
3+00	300	32	41	0	0	47	0	0	153	0	153		
3+15	315	15	43	0	0	23	0	0	176	0	176		
3+50	350	35	49	0	7	60	0	4	236	5	232		
4+00	400	50	35	0	354	78	0	334	314	423	-108		
4+38	438	38	0	0	683	25	0	730	339	1335	-996		
4+48	448	10	0	0	3	0	0	128	339	1495	-1156		
COLUMN TOTALS						339	0	1196					

DIVISION 5 - MAINLINE											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		MASS ORD.
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXP. FILL	
						NOTE 1	NOTE 2	NOTE 3	NOTE 1		NOTE 8
9+46	946		19	7	0	0	0	0	0	0	0
9+50	950	4	19	7	0	3	1	0	3	0	2
10+00	1000	50	21	7	0	37	13	0	40	0	25
10+38	1038	38	21	7	0	29	10	0	69	0	44
10+50	1050	12	21	7	0	10	3	0	79	0	51
11+00	1100	50	21	7	0	39	13	0	118	0	77
11+19	1119	19	21	7	0	15	5	0	133	0	87
11+27	1127	8	21	7	0	7	2	0	140	0	91
11+45	1145	17	21	7	0	14	5	0	154	0	100
11+50	1150	5	21	7	0	4	1	0	158	0	103
11+70	1170	20	22	7	0	16	5	0	174	0	115
12+00	1200	30	0	7	0	12	8	0	186	0	119
12+11	1211	11	0	7	0	0	3	0	186	0	116
COLUMN TOTALS						186	69	0			

DIVISION 6 - MAINLINE													
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		MASS ORD.		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXP. FILL			
												100	125
												NOTE 1	NOTE 2
13+36	1336		0	5	0	0	0	0	0	0	0		
13+50	1350	14	7	5	0	2	3	0	2	0	-1		
13+90	1390	40	14	5	0	15	7	0	17	0	7		
14+00	1400	10	14	5	0	5	2	0	22	0	10		
14+13	1413	13	15	5	0	7	2	0	29	0	15		
14+38	1438	25	15	5	0	14	5	0	43	0	24		
14+50	1450	12	15	5	0	7	2	0	50	0	29		
14+63	1463	13	16	5	0	8	2	0	58	0	34		
15+00	1500	37	16	5	0	21	7	0	79	0	49		
15+50	1550	50	16	5	0	29	9	0	108	0	69		
16+00	1600	50	16	5	0	30	9	0	138	0	90		
16+50	1650	50	14	5	0	27	9	0	165	0	108		
17+00	1700	50	5	5	0	17	9	0	182	0	116		
17+03	1703	3	5	5	0	1	1	0	183	0	116		
17+50	1750	47	5	5	0	9	9	0	192	0	116		
17+53	1753	3	5	5	0	1	1	0	193	0	115		
COLUMN TOTALS						193	77	0					

DIVISION 7 - MAINLINE													
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		MASS ORD.		
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXP. FILL			
												100	125
												NOTE 1	NOTE 2
9+46	946		23	9	11	0	0	0	0	0	0		
9+50	950	4	24	9	12	3	1	2	3	3	0		
10+00	1000	50	29	9	17	49	16	27	52	36	-1		
10+38	1038	38	29	9	31	41	12	33	93	78	-13		
10+50	1050	12	30	9	35	14	4	15	107	96	-22		
11+00	1100	50	28	9	34	53	17	65	160	178	-67		
11+19	1119	19	29	9	79	20	6	40	180	228	-103		
11+27	1127	8	30	9	27	9	3	16	189	248	-117		
11+45	1145	17	185	9	12	70	6	13	259	264	-70		
11+50	1150	5	246	9	15	42	2	3	301	268	-33		
11+70	1170	20	284	8	28	201	6	16	502	288	141		
12+00	1200	30	456	7	0	405	8	15	907	306	519		
12+30	1230	30	443	7	1	492	7	1	1399	308	1003		
12+12	1212	12	437	7	1	189	3	1	1588	309	1187		
12+28	1228	16	0	7	0	133	4	0	1721	309	1317		
12+50	1250	22	0	7	0	0	5	0	1721	309	1312		
COLUMN TOTALS						1721	100	247					

DIVISION 8 - MAINLINE											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		MASS ORD.
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXP. FILL	
						NOTE 1	NOTE 2	NOTE 3	NOTE 1		NOTE 8
13+00	1300		738	0	0	0	0	0	0	0	0
13+17	1317	17	678	0	0	445	0	0	445	0	445
13+25	1325	8	624	0	0	196	0	0	641	0	641
13+30	1330	5	619	0	0	105	0	0	746	0	746
13+36	1336	6	596	0	0	132	0	0	878	0	878
13+50	1350	14	511	7	36	297	2	10	1175	13	1160
13+90	1390	40	257	7	42	565	10	57	1740	84	1644
14+00	1400	10	270	7	25	100	2	13	1840	100	1726
14+13	1413	13	263	7	10	129	3	8	1969	110	1842
14+38	1438	25	214	7	0	221	6	5	2190	116	2050
14+50	1450	12	175	7	0	86	3	0	2276	116	2133
14+63	1463	13	134	7	0	75	3	0	2351	116	2205
15+00	1500	37	59	5	6	132	8	4	2483	121	2324
15+50	1550	50	27	5	58	80	9	60	2563	196	2320
16+00	1600	50	25	5	11	48	9	64	2611	276	2279
16+50	1650	50	20	5	0	42	9	10	2653	289	2299
17+00	1700	50	5	5	0	23	9	0	2676	289	2314
17+03	1703	3	5	5	0	1	1	0	2677	289	2313
17+50	1750	47	5	5	0	8	9	0	2685	289	2313
17+53	1753	3	5	5	0	1	1	0	2686	289	2312
COLUMN TOTALS						2686	84	231			

DIVISION 9 - PERKINS											
STATION	REAL STATION	DISTANCE	AREA (SF)			INCREMENTAL VOL (CY) (UNADJUSTED)			CUMULATIVE VOL (CY)		MASS ORD.
			CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	SALVAGED/UNUSABLE PAVEMENT MATERIAL	FILL	CUT	EXP. FILL	
						NOTE 1	NOTE 2	NOTE 3	1.00	1.25	NOTE 8
10+19	1019		245	21	0	0	0	0	0	0	0
10+38	1038	19	58	10	56	105	11	19	105	24	70
10+50	1050	12	47	10	2	23	4	13	128	40	73
10+55	1055	5	36	10	0	8	2	0	136	40	79
COLUMN TOTALS						136	17	32			

Notes:

1 - Cut

2 - Salvaged/Unusable Pavement Material

3 - Fill

4 - Expanded Marsh Backfill

5 - Expanded EBS

6 - Reduced Marsh In Fill

7 - Reduced EBS In Fill

8 - Mass Ordinate

8 - Mass Ordinate

8 - Mass Ordinate

8 - Mass Ordinate

Cut Includes Salvaged/Unusable Pavement material

This does not show up in cross sections

Does not include Unusable Pavement Exc volume

Will be backfilled with Granular Backfill (or Cut, or Borrow)

Will be backfilled with Granular Backfill (or Cut, or Borrow)

Reduced Marsh Excavation that can be used in Fill

Reduced EBS Excavation that can be used in Fill

If Marsh or EBS to be backfilled with Cut or Borrow:

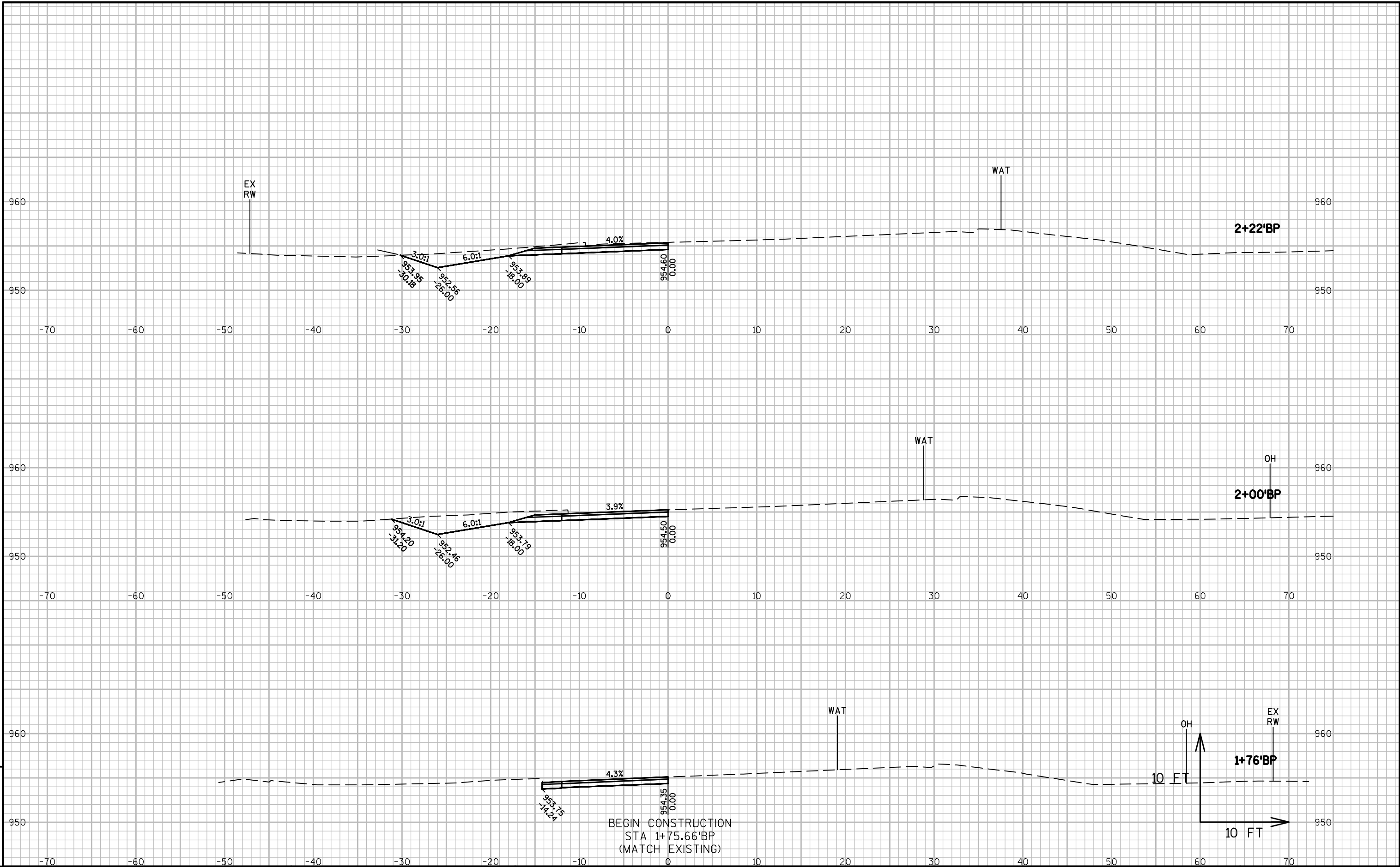
$$2(Cut + Marsh Exc + EBS) - ((Fill - Reduced Marsh In Fill) - (Reduced EBS In Fill) - Expanded Rock) * Fill Factor)^3$$

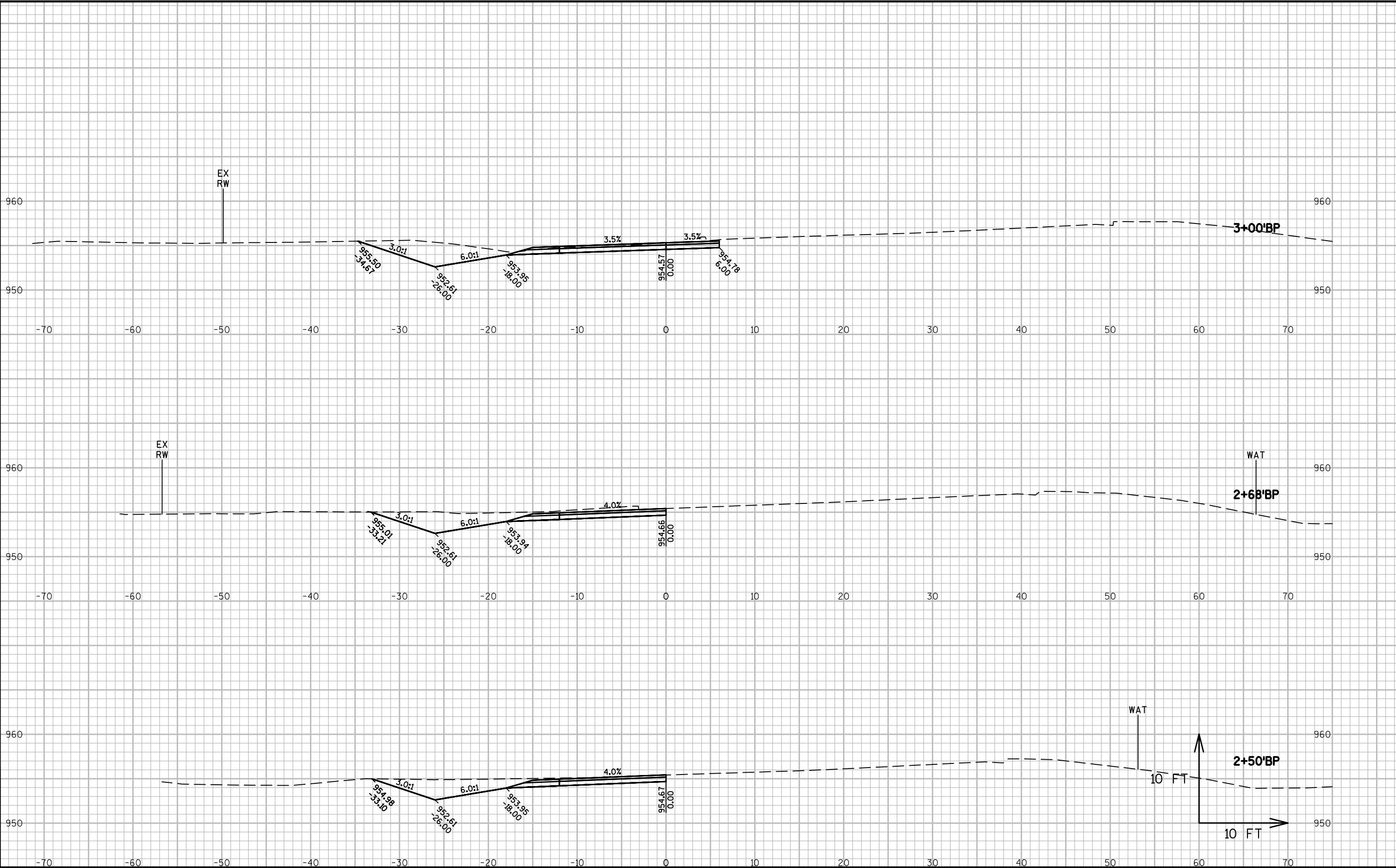
If Marsh and EBS to be backfilled with Granular:

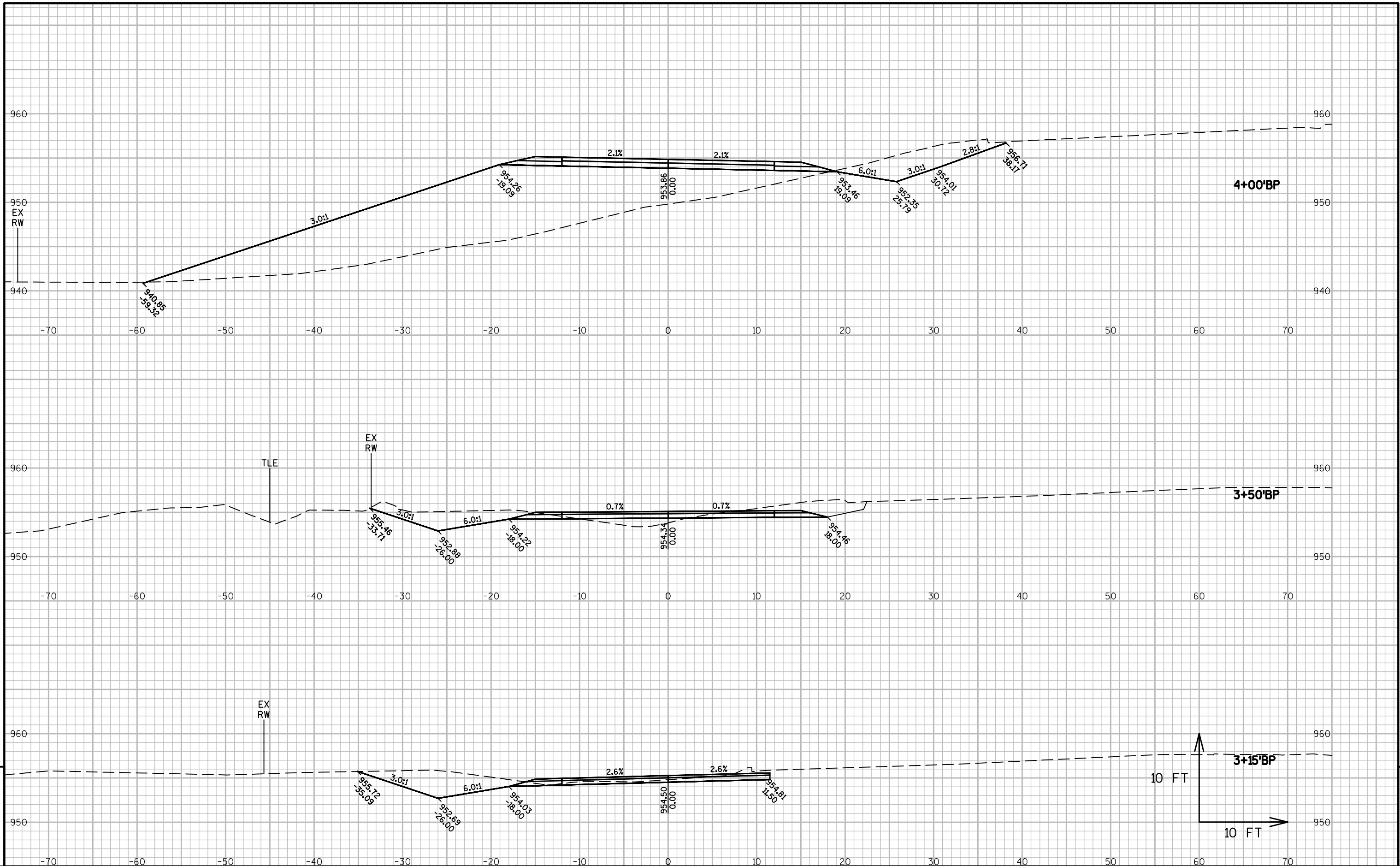
$$2(Cut + EBS + Marsh Exc) - ((Fill - (Reduced Marsh In Fill) - (Reduced EBS In Fill) - (Expanded Rock)) * Fill Factor))^3$$

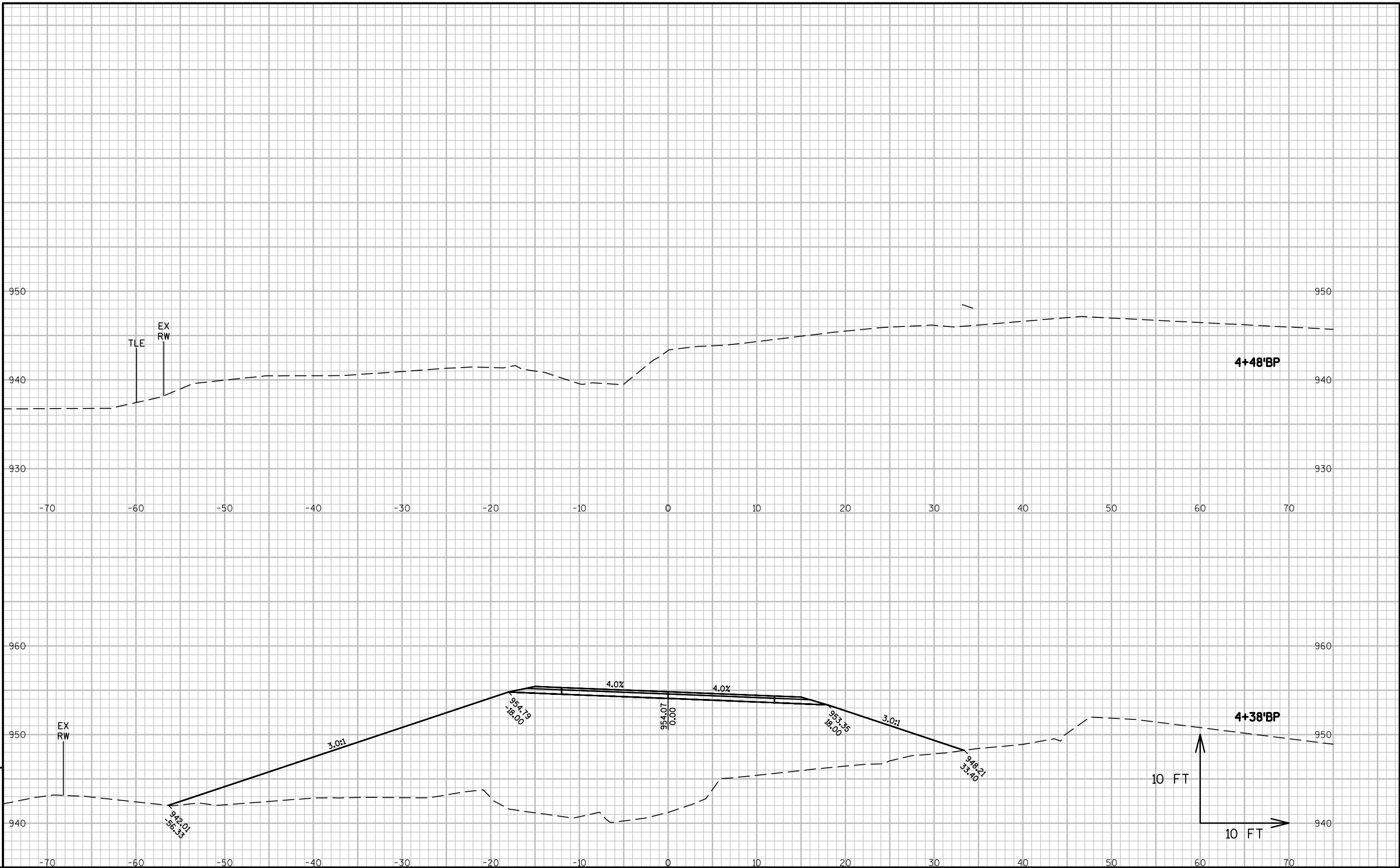
If Marsh and EBS to be backfilled with Granular: $2(Cut) - ((Fill - Expanded Rock) * Fill Factor))^3$

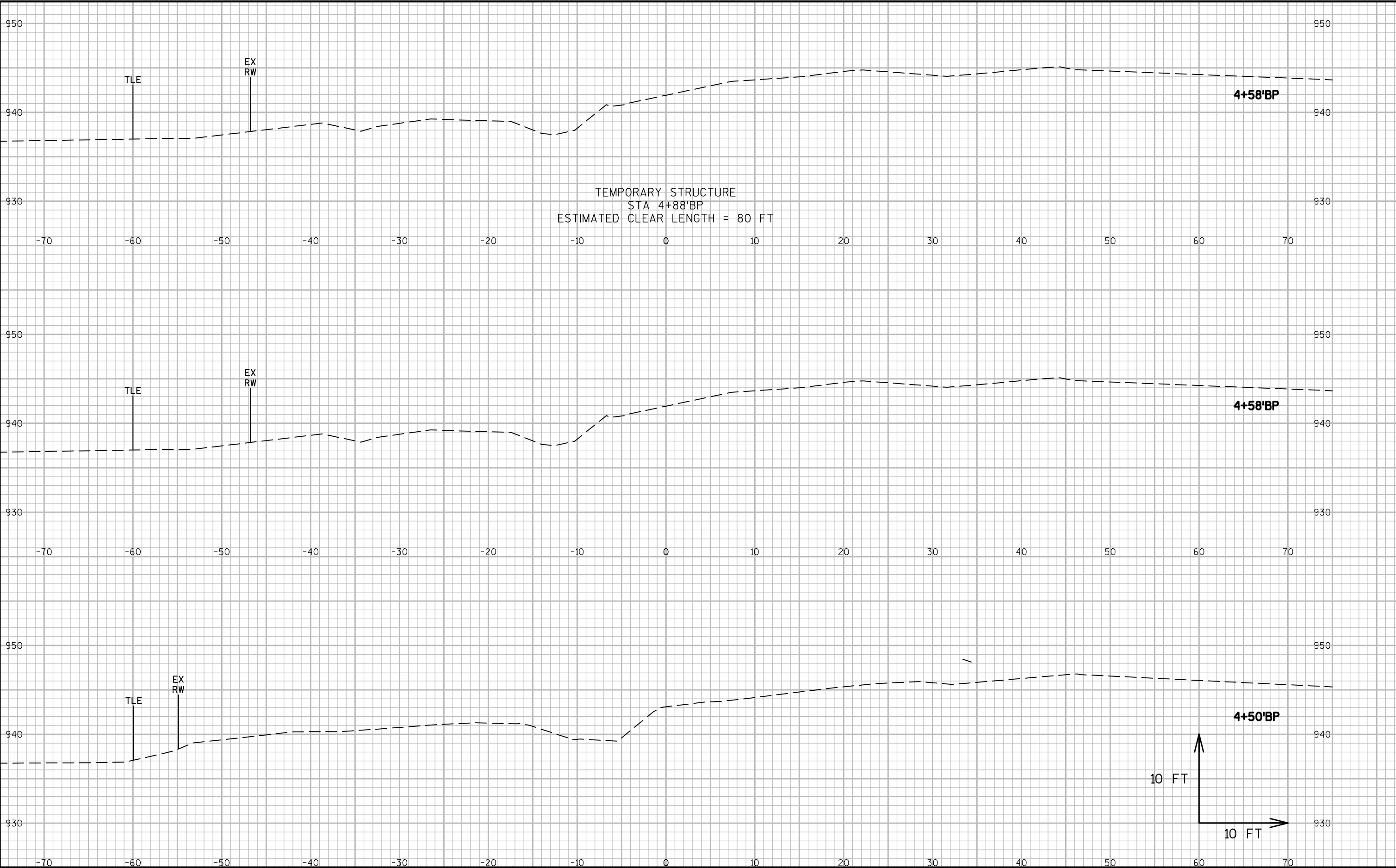
If Marsh and EBS to be backfilled with Cut or Borrow: $2(Cut) - ((Fill - Expanded Rock) * Fill Factor))^3$



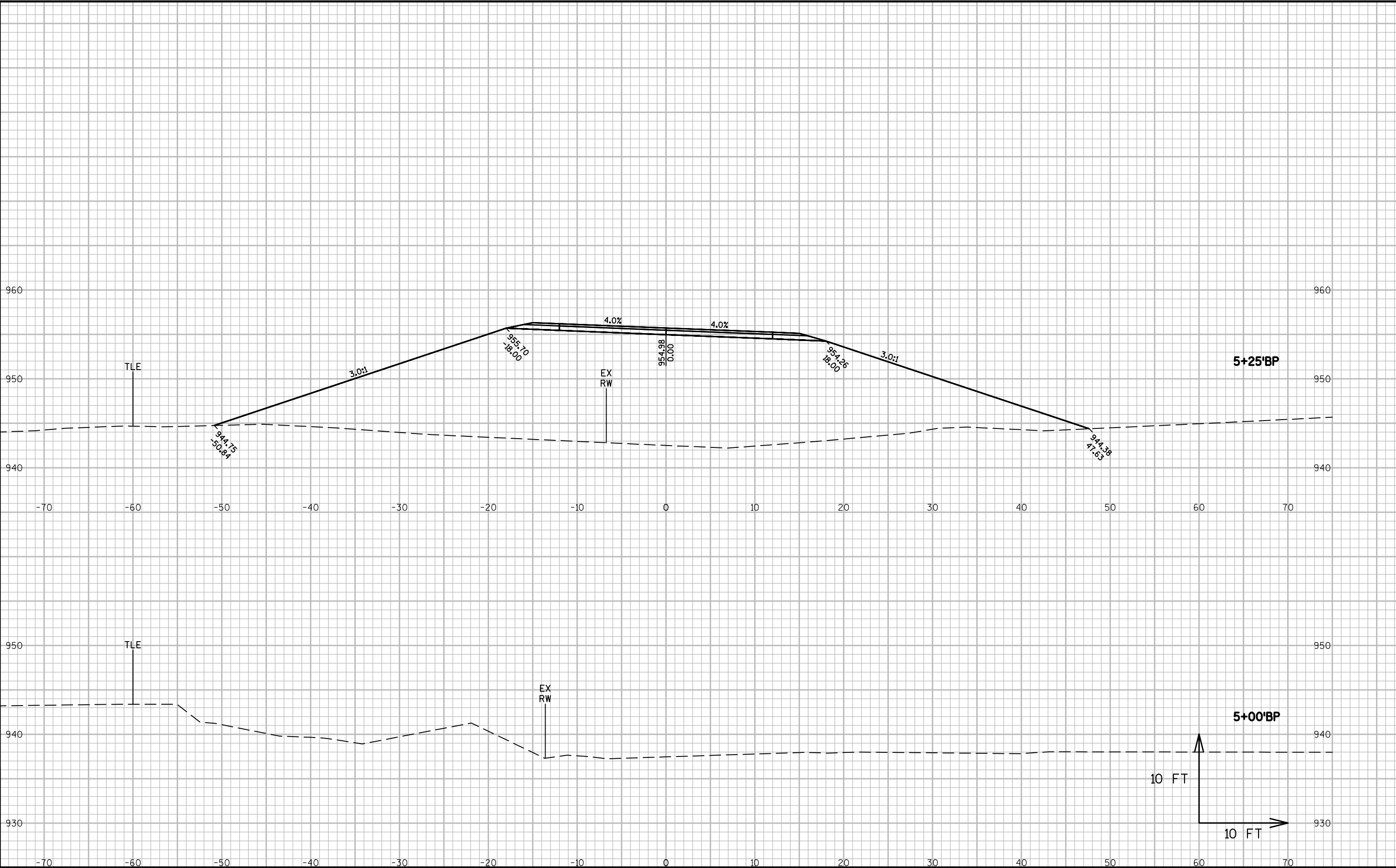


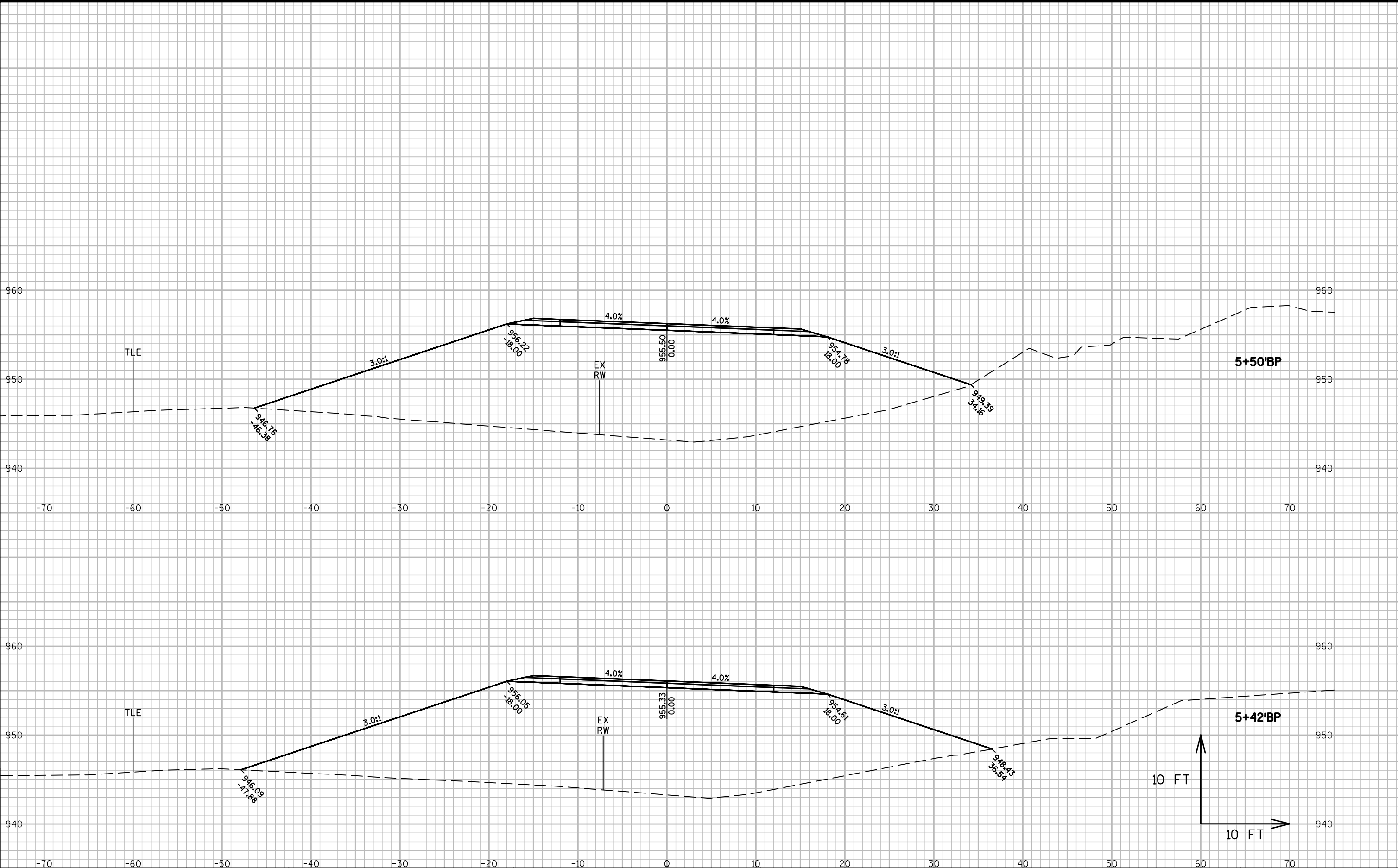


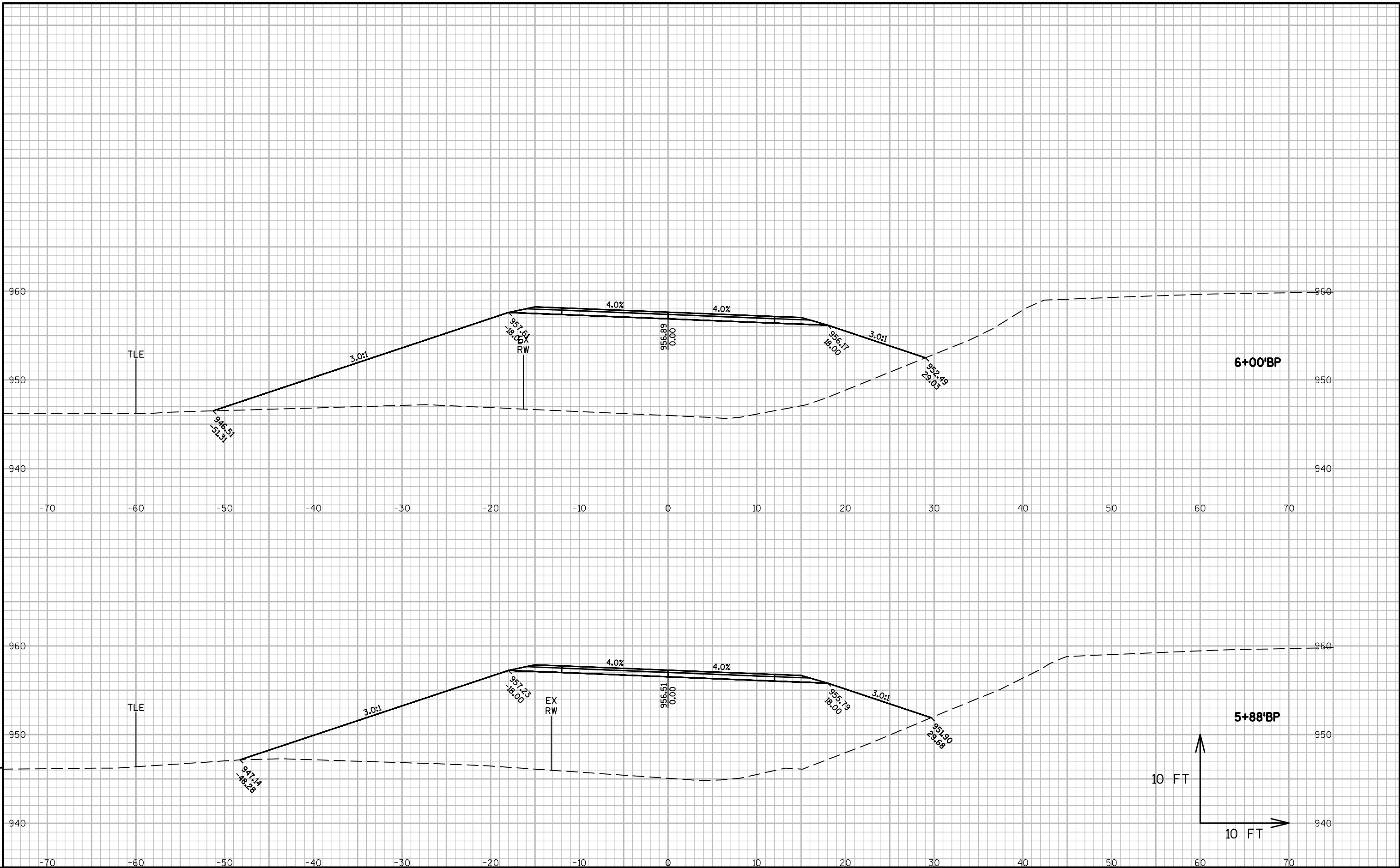


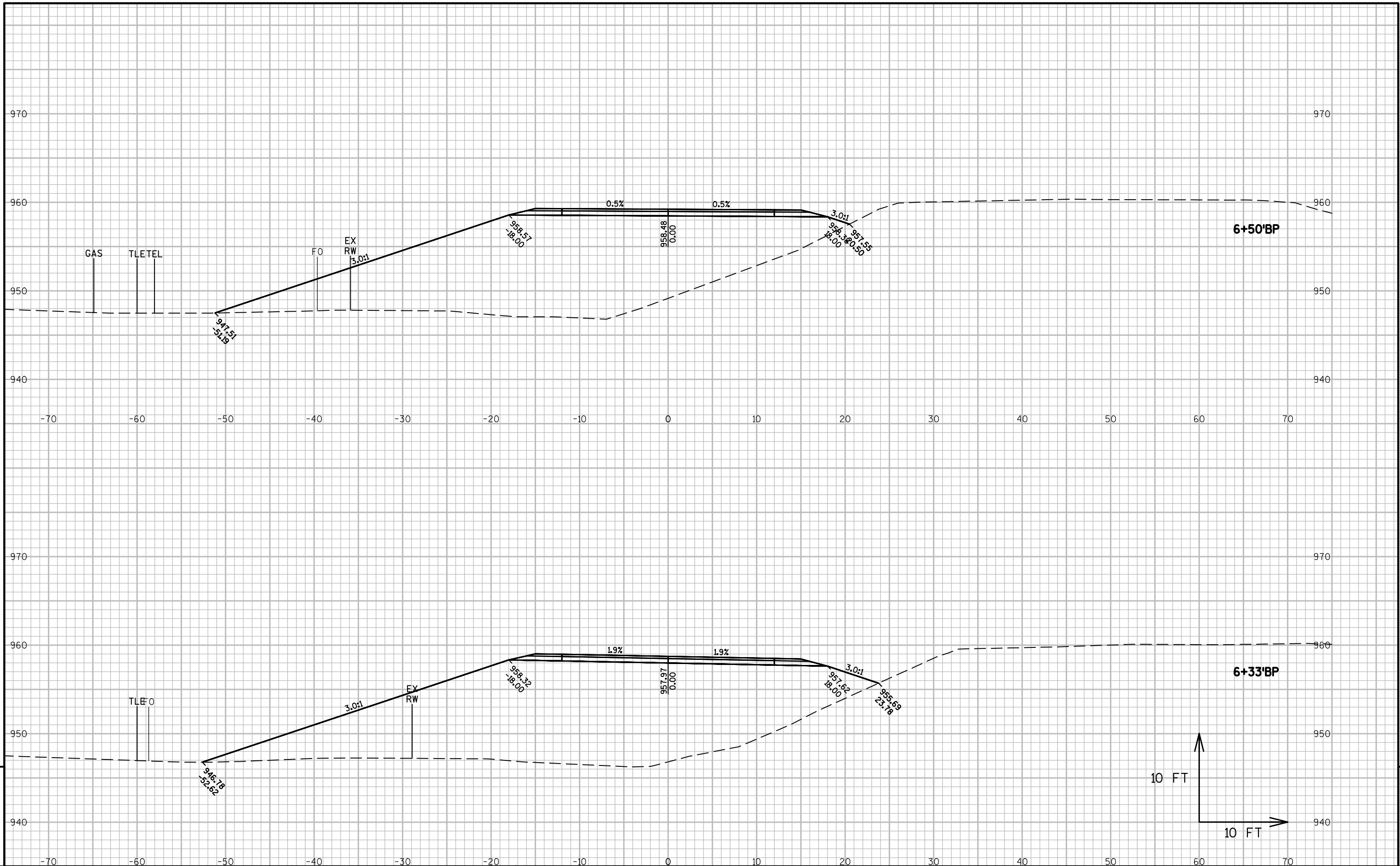


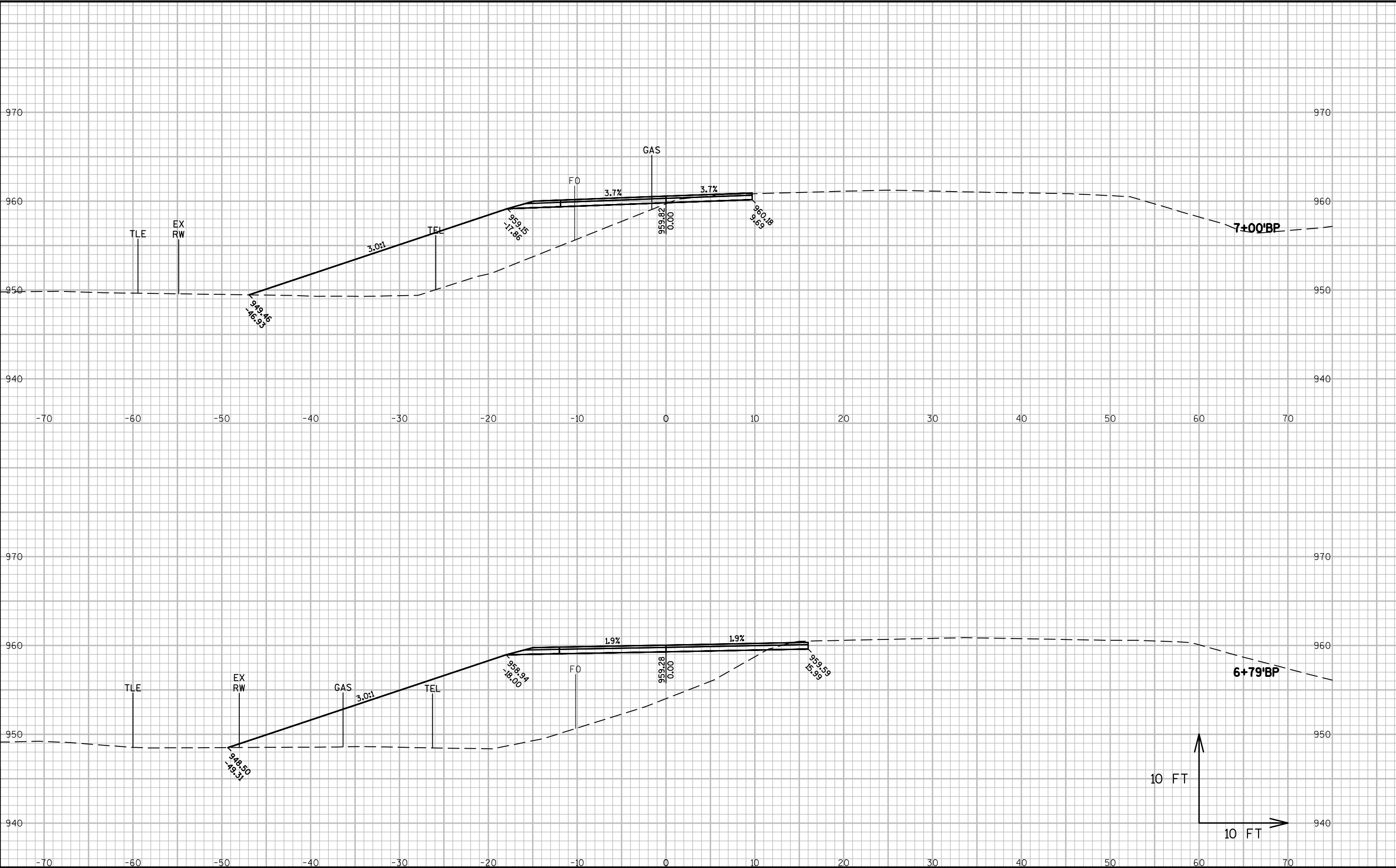
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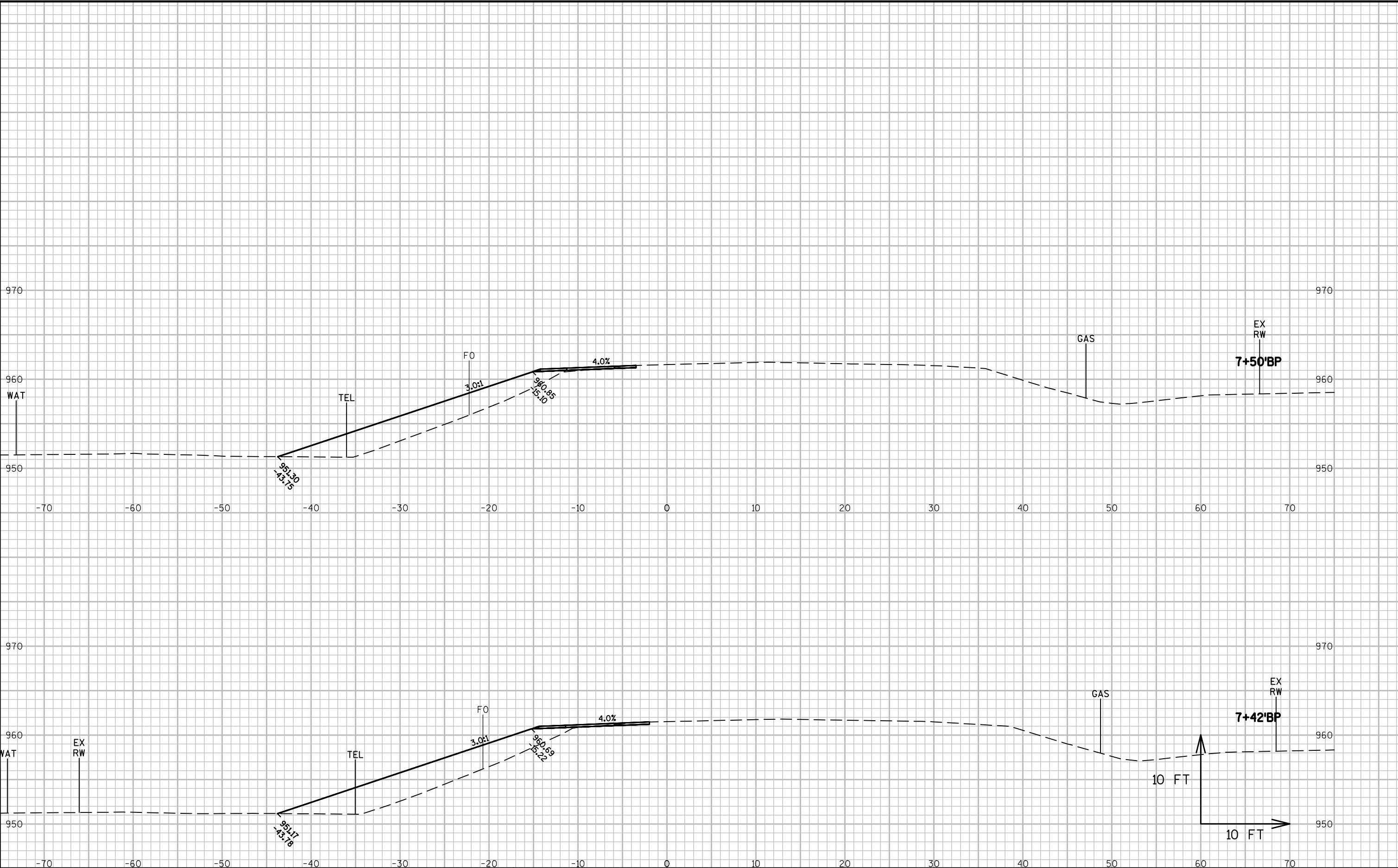


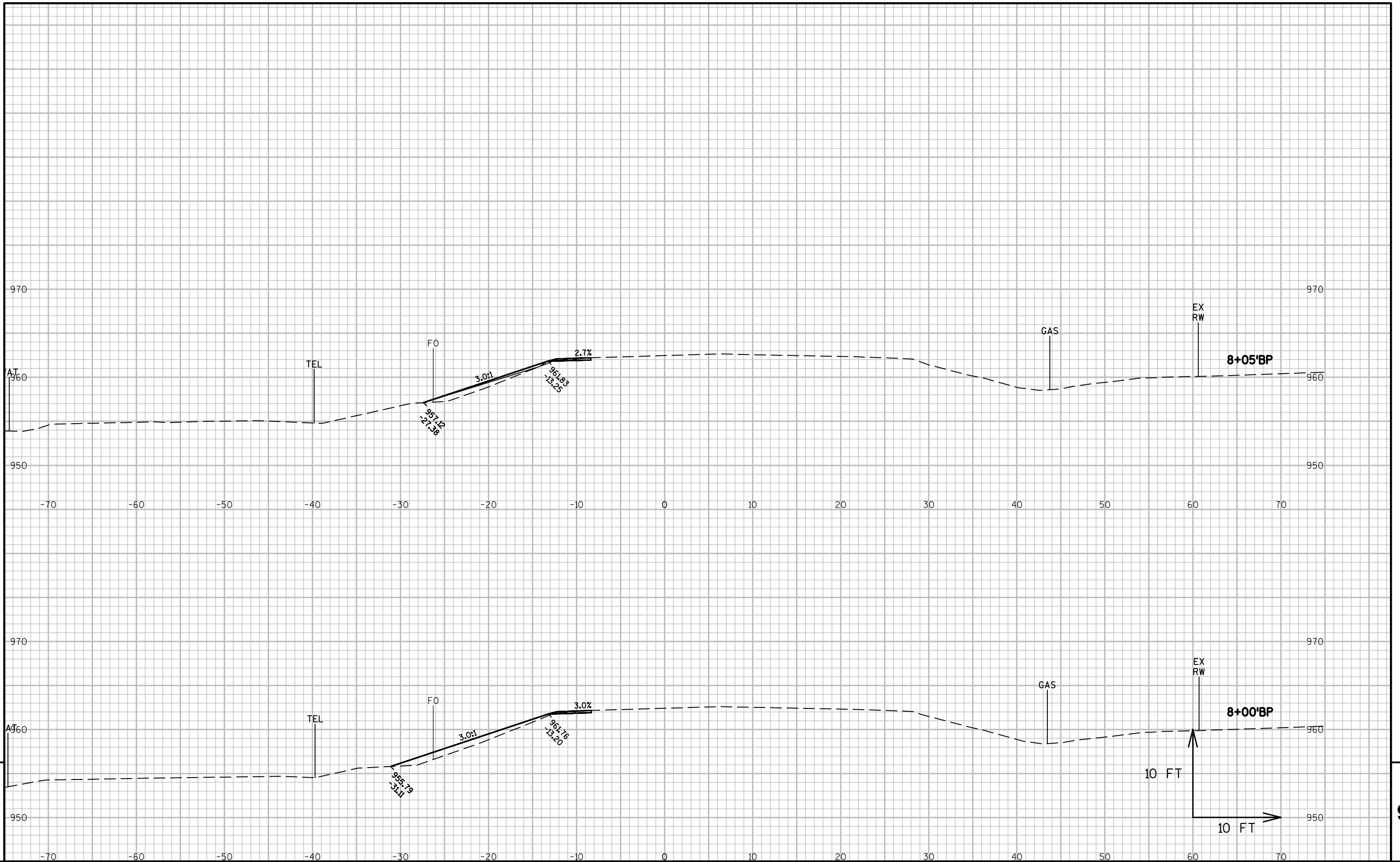


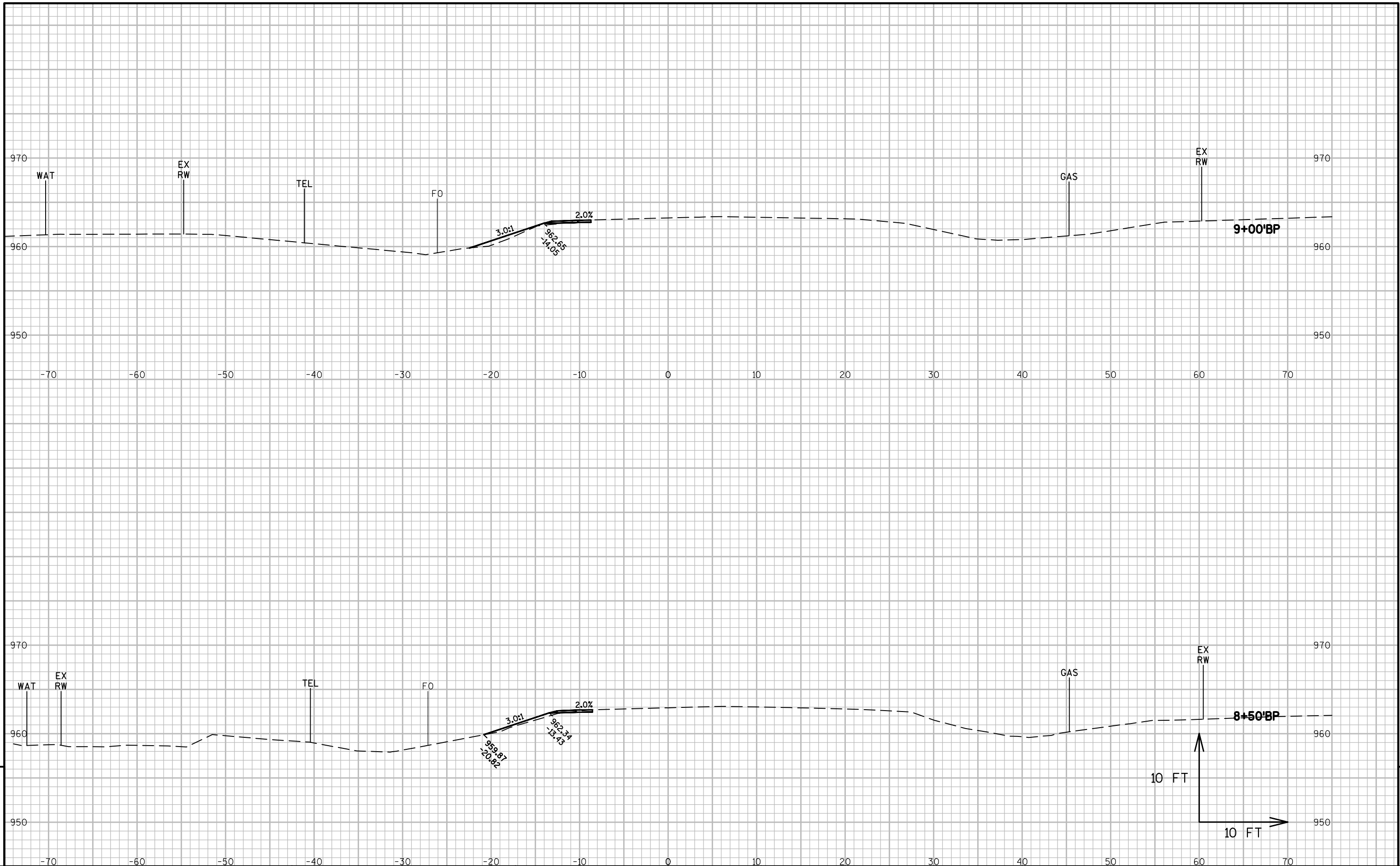


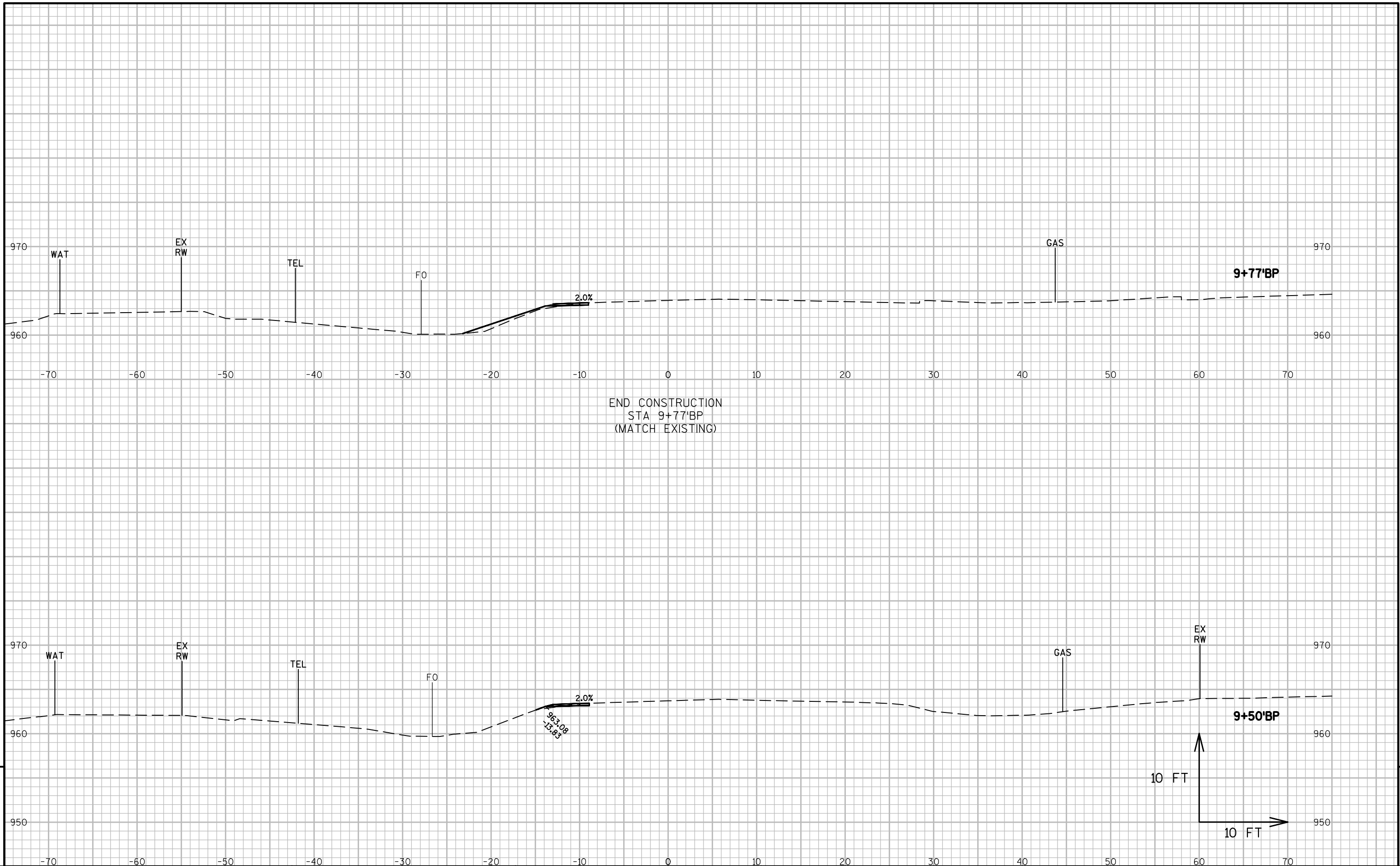


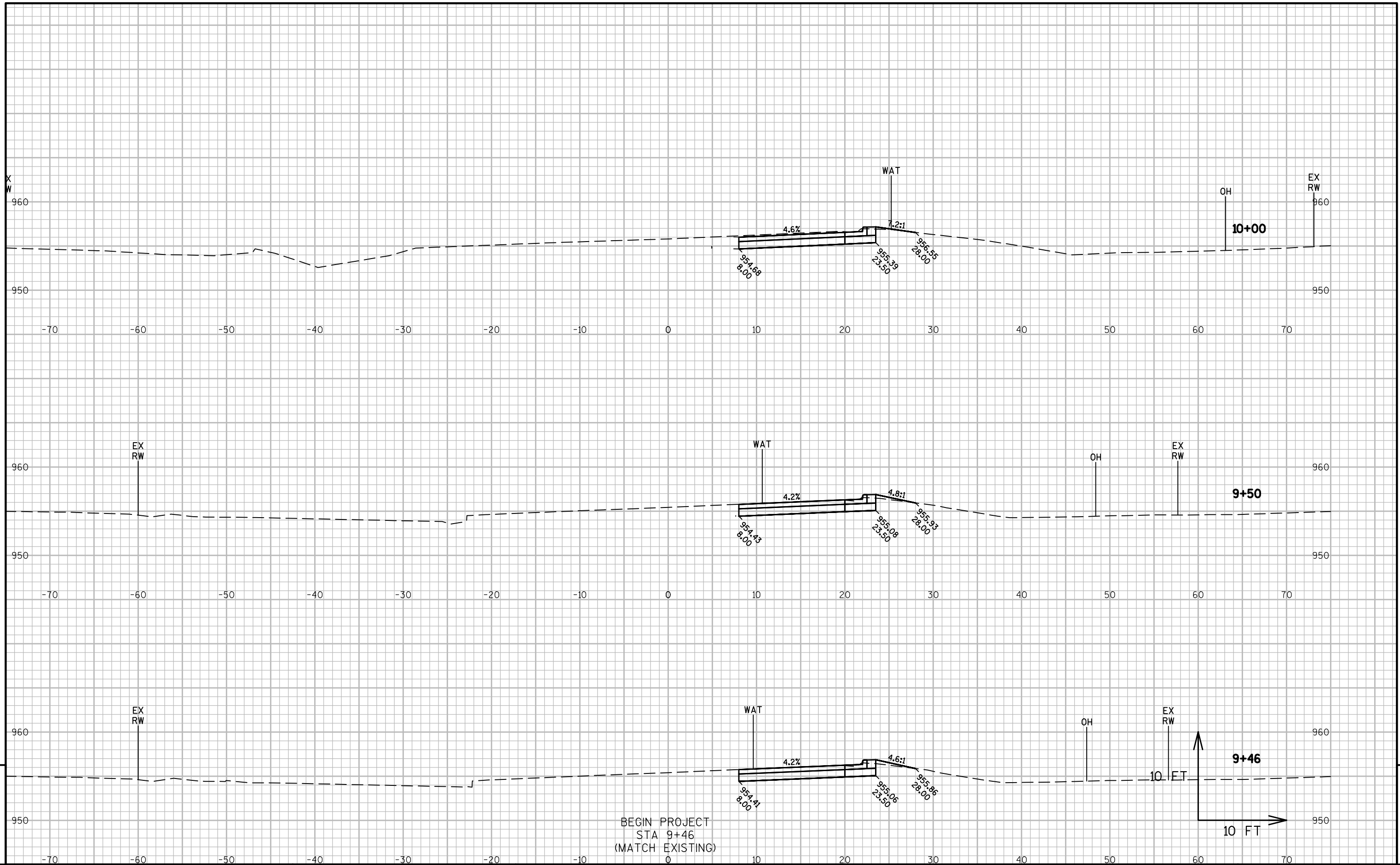


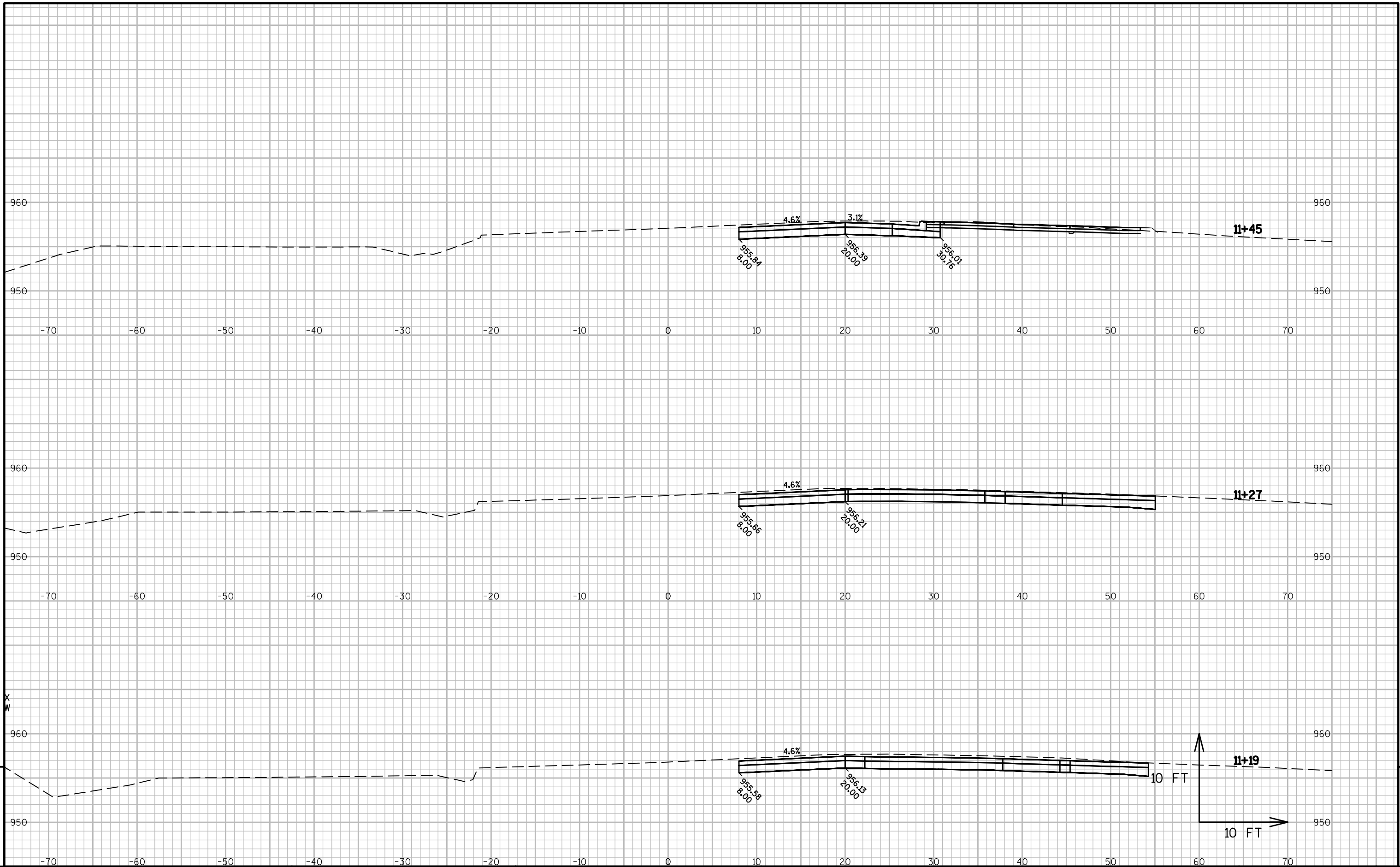


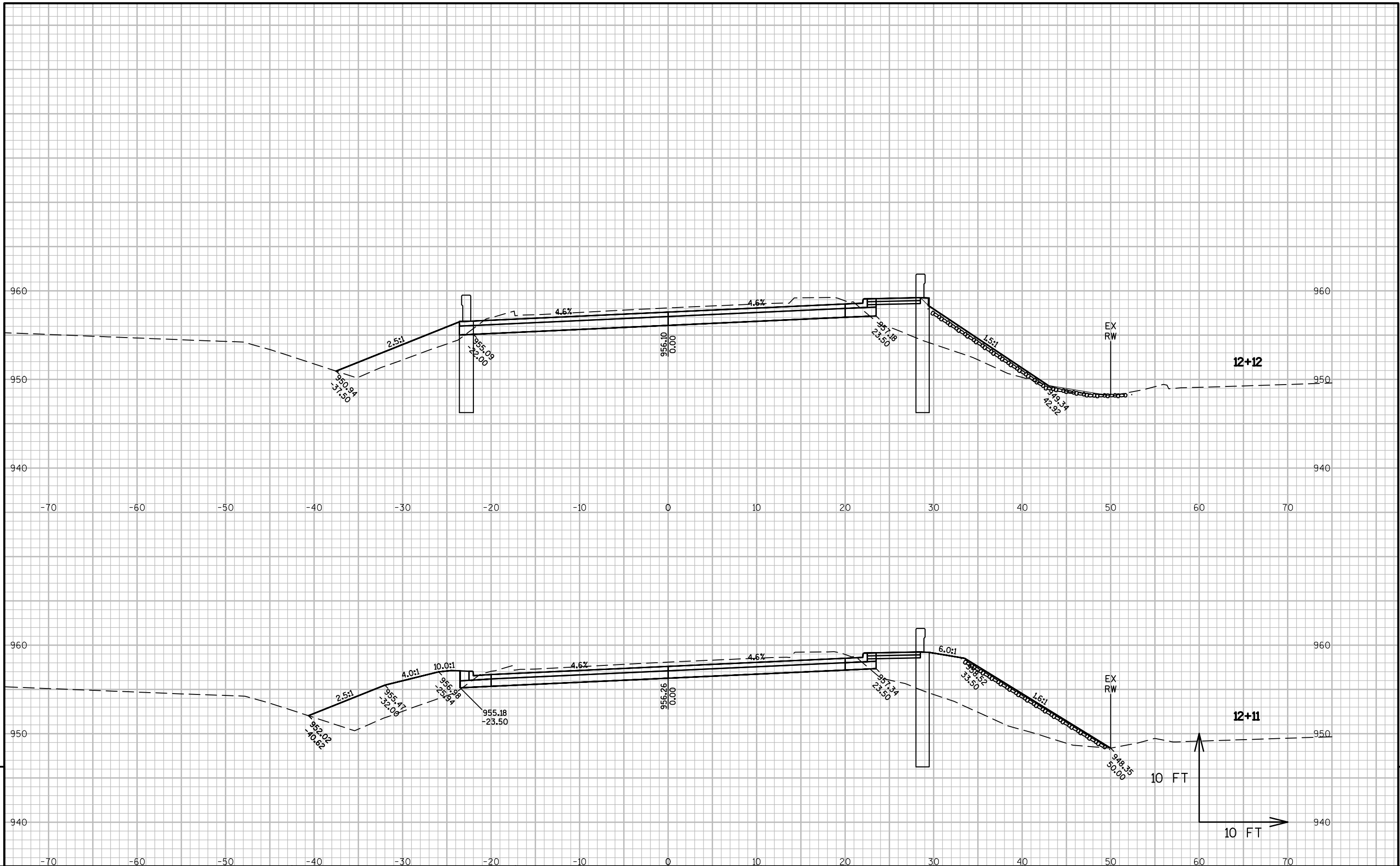


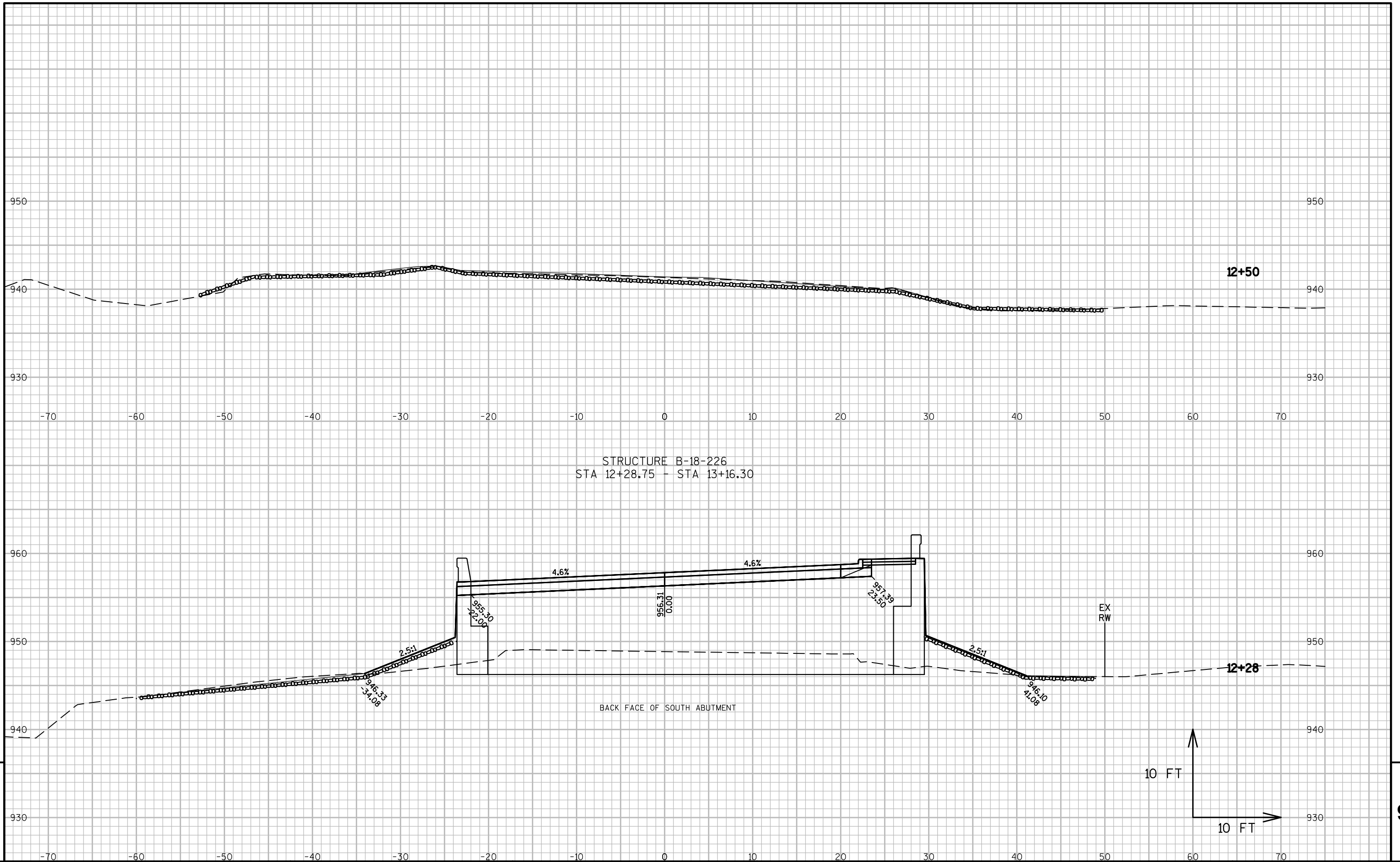


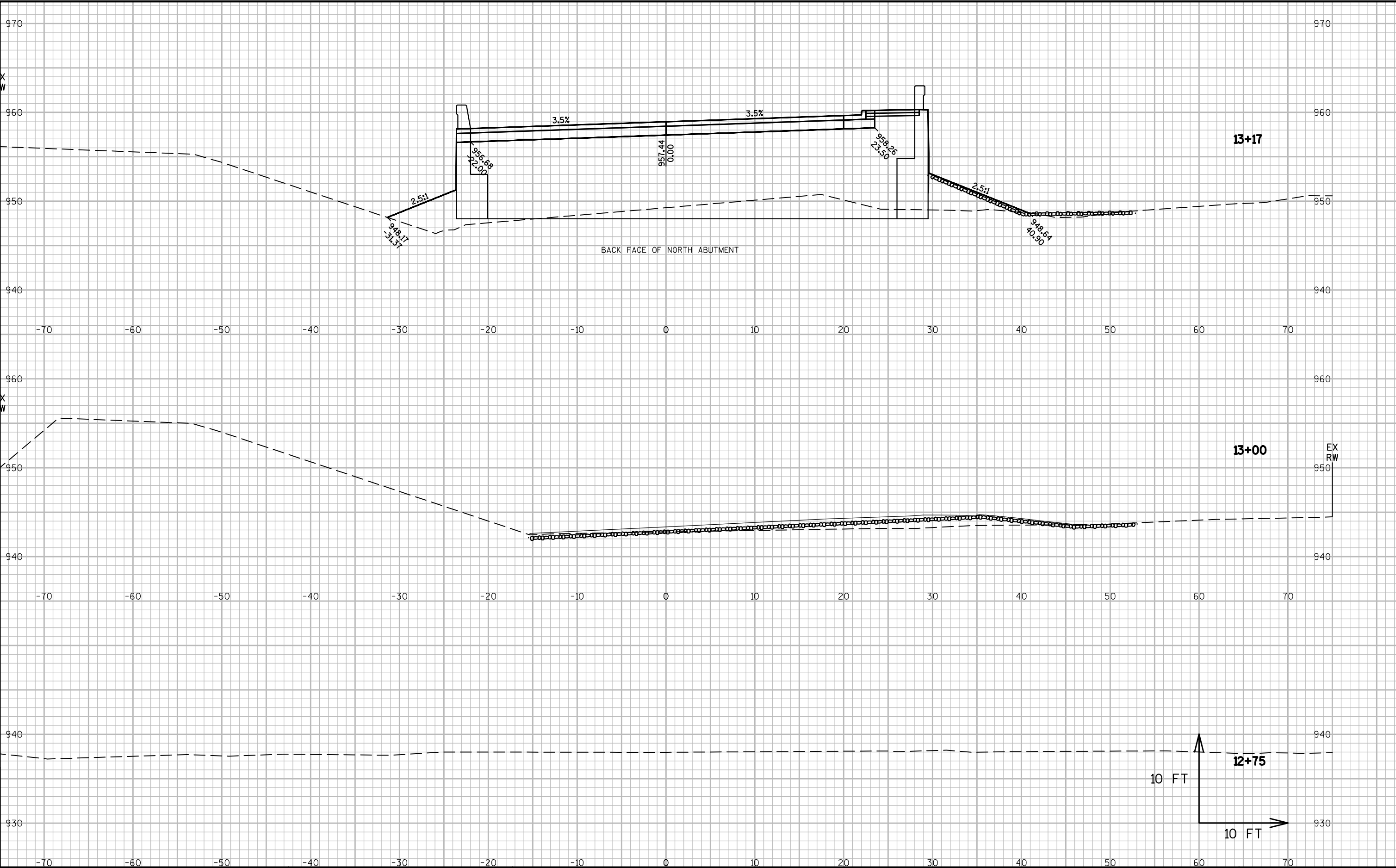


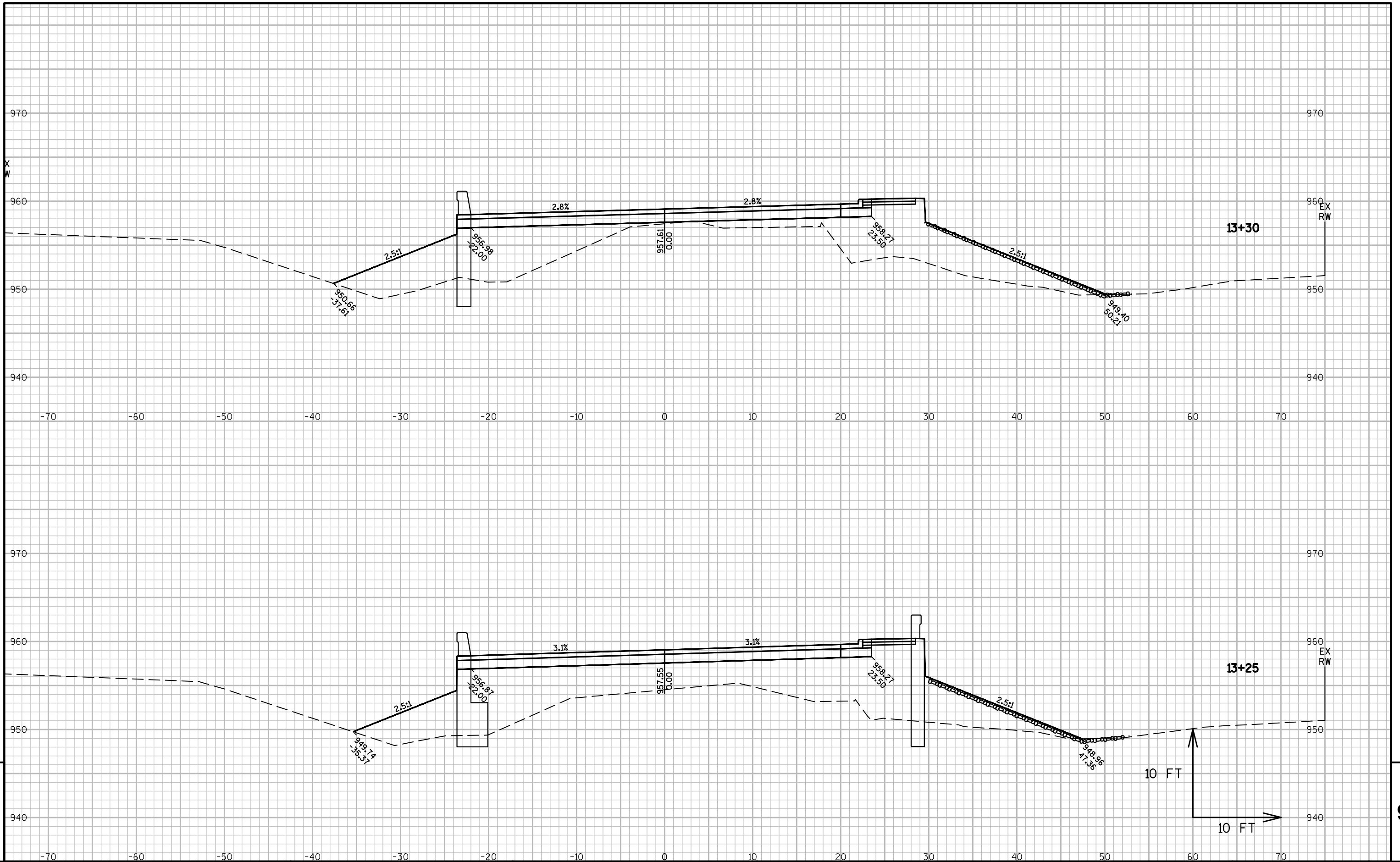


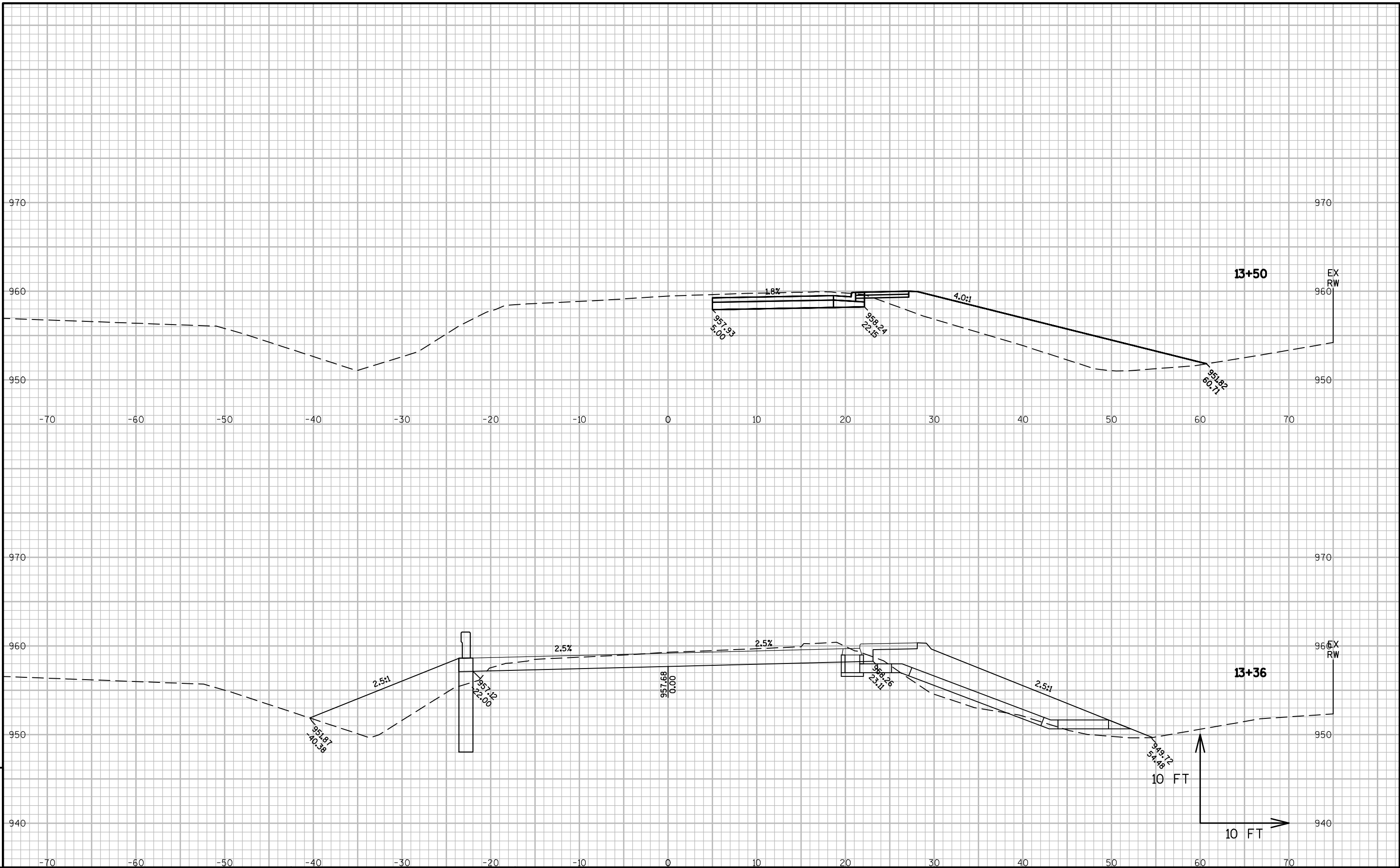


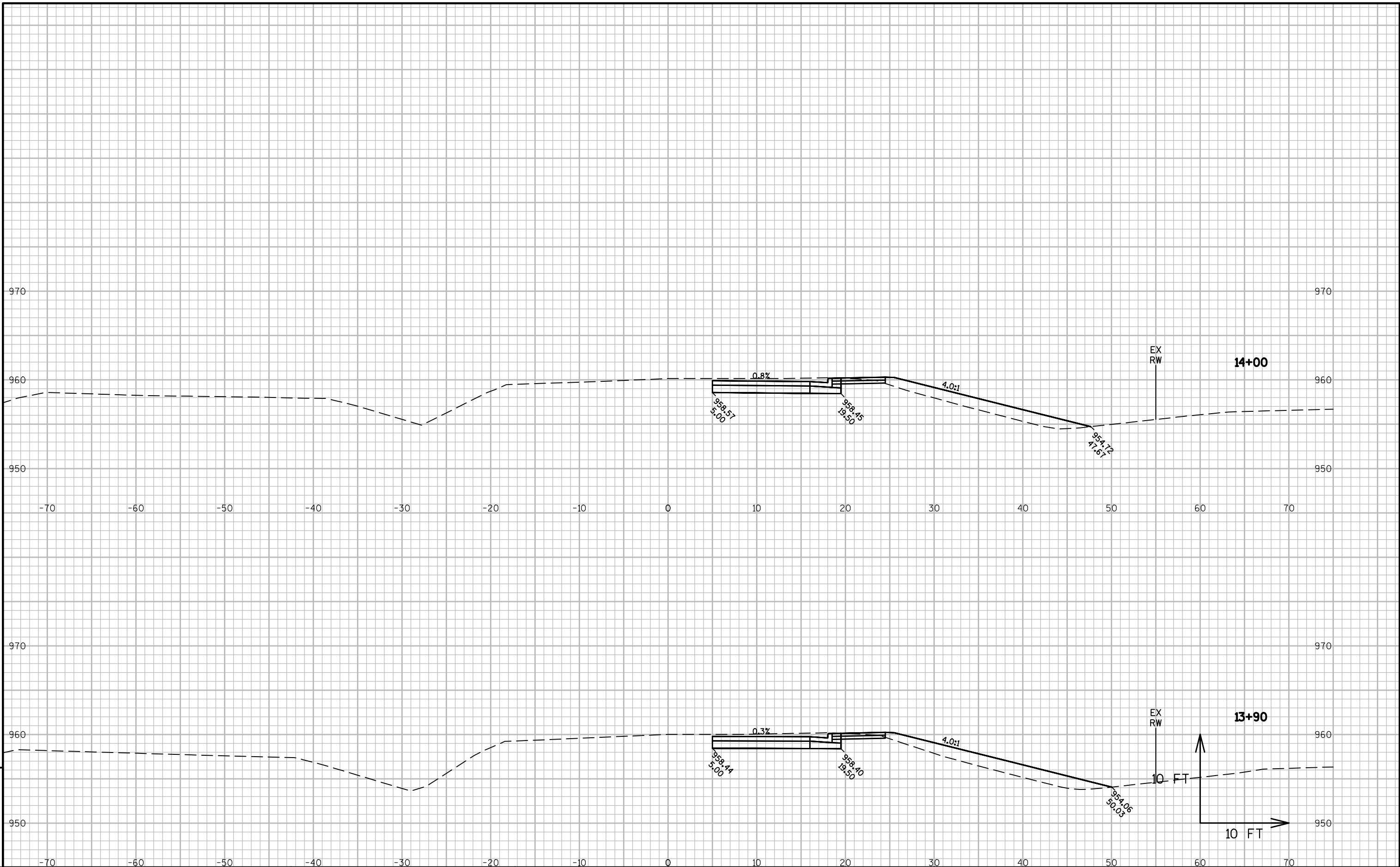


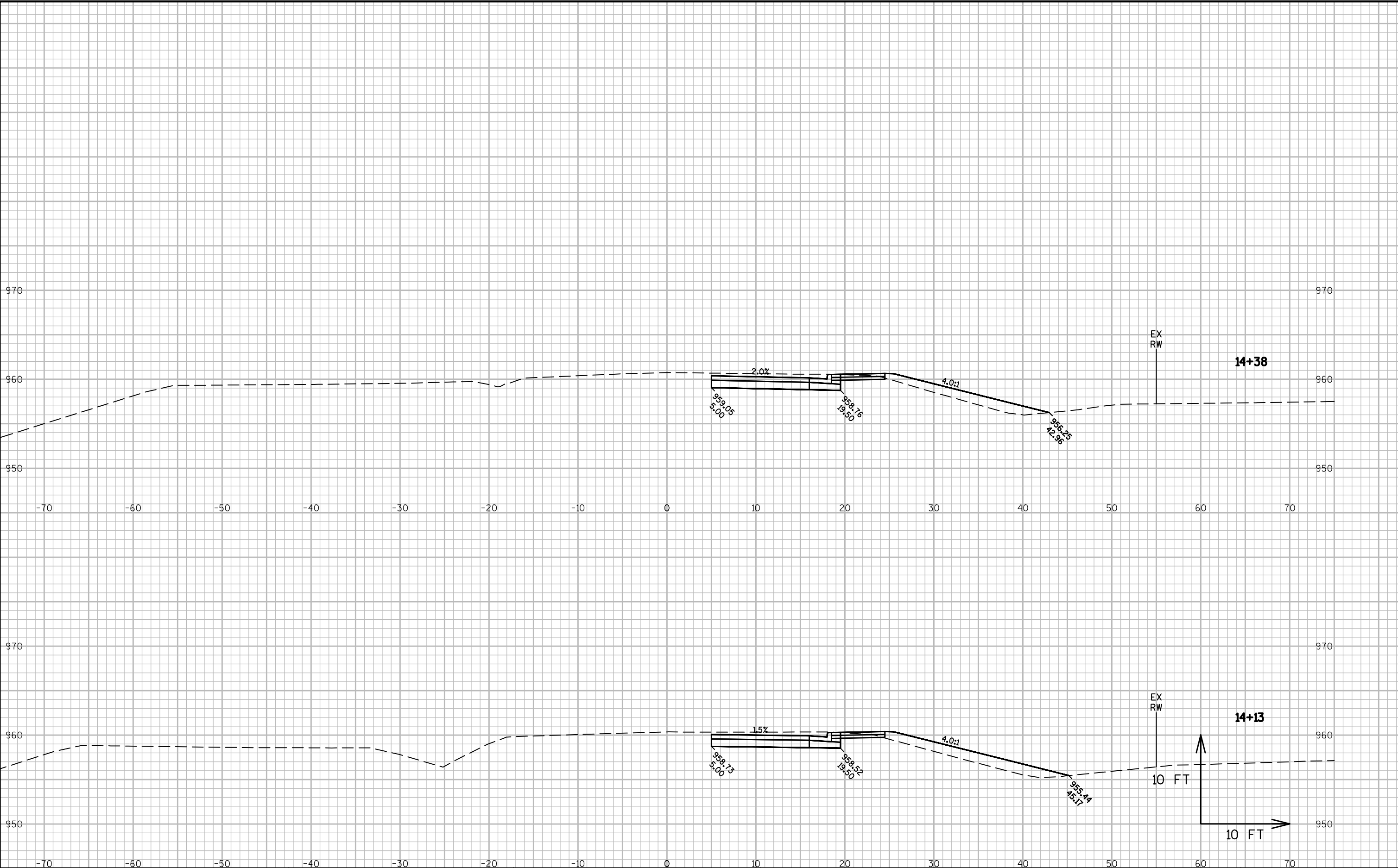


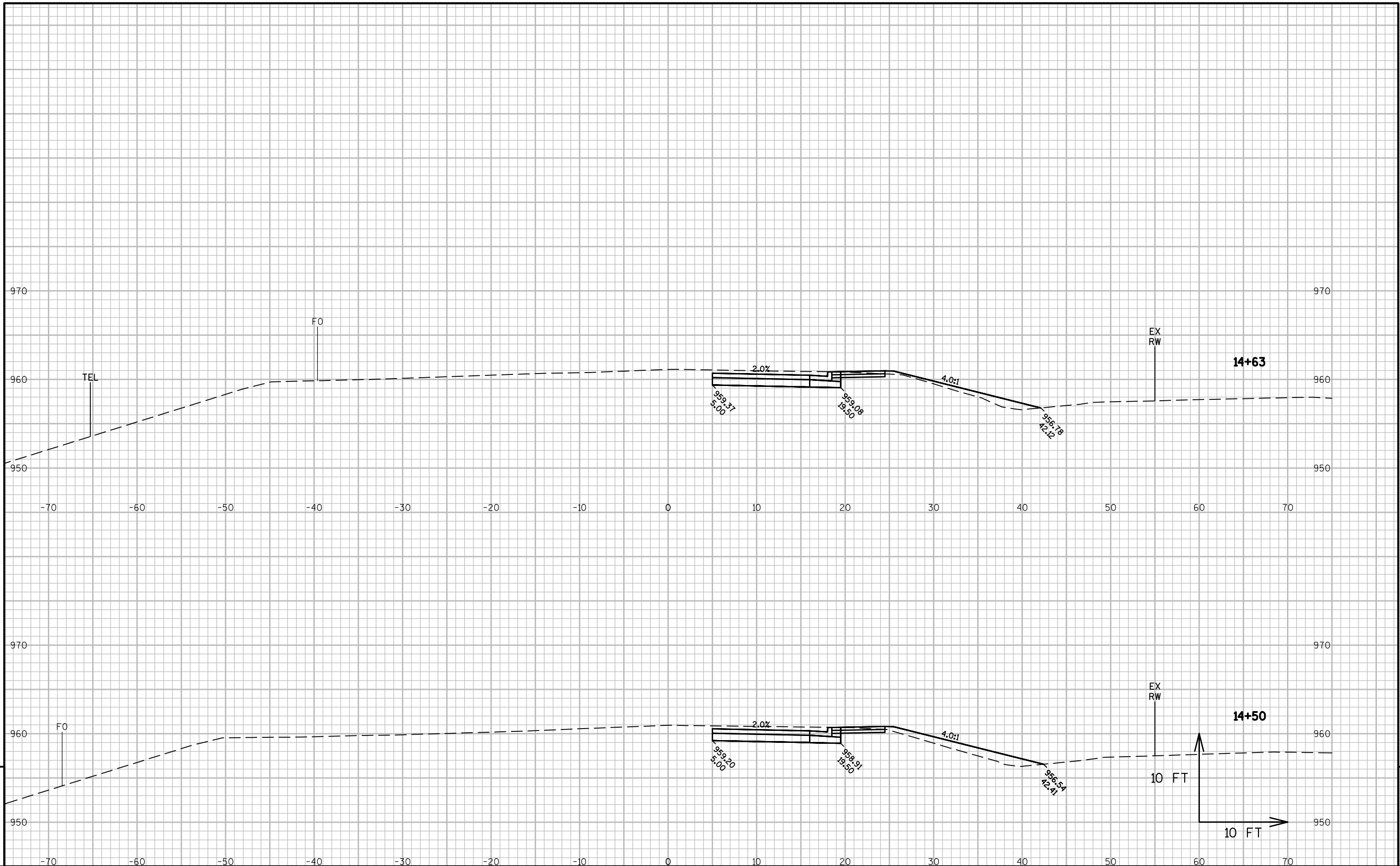


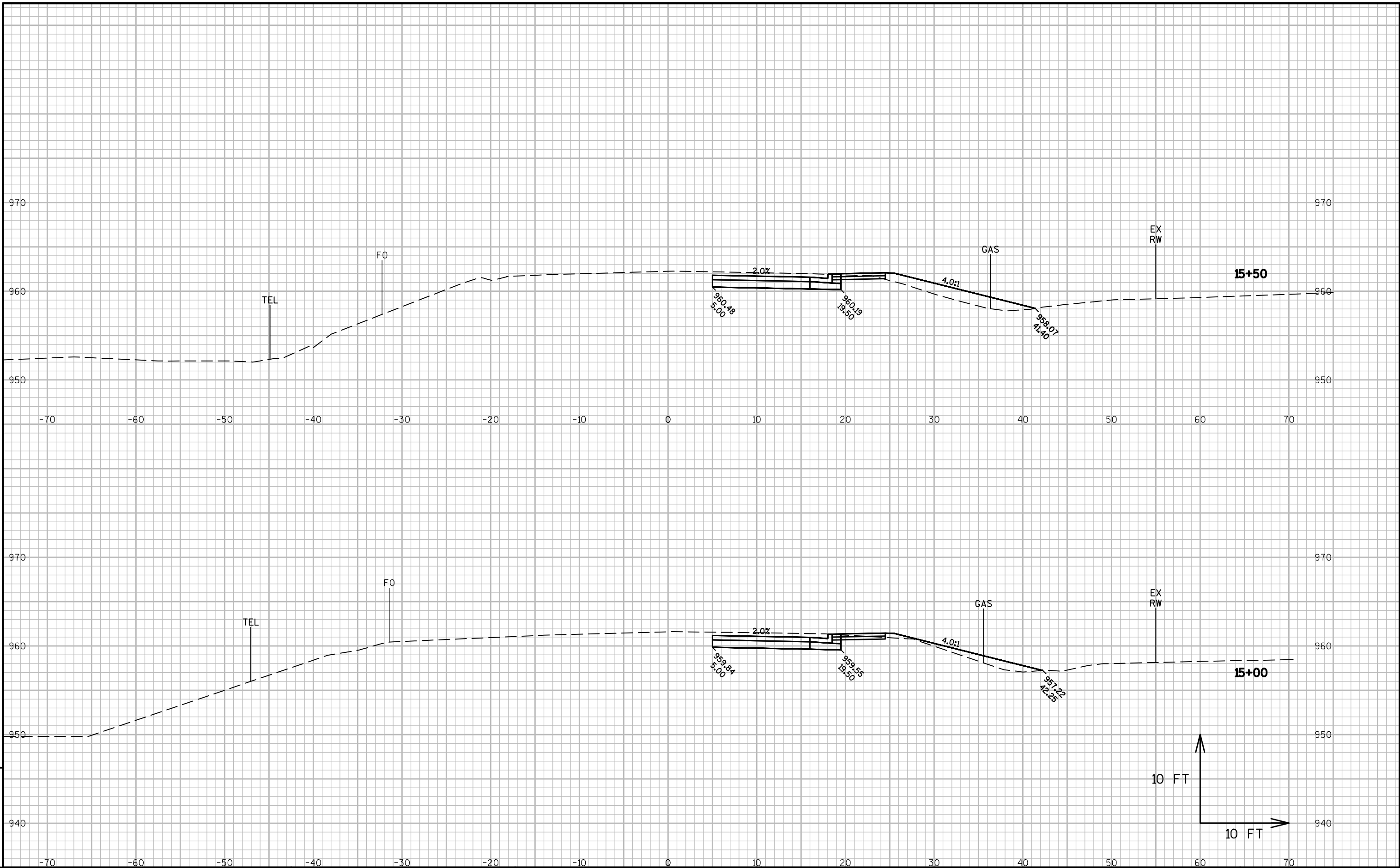


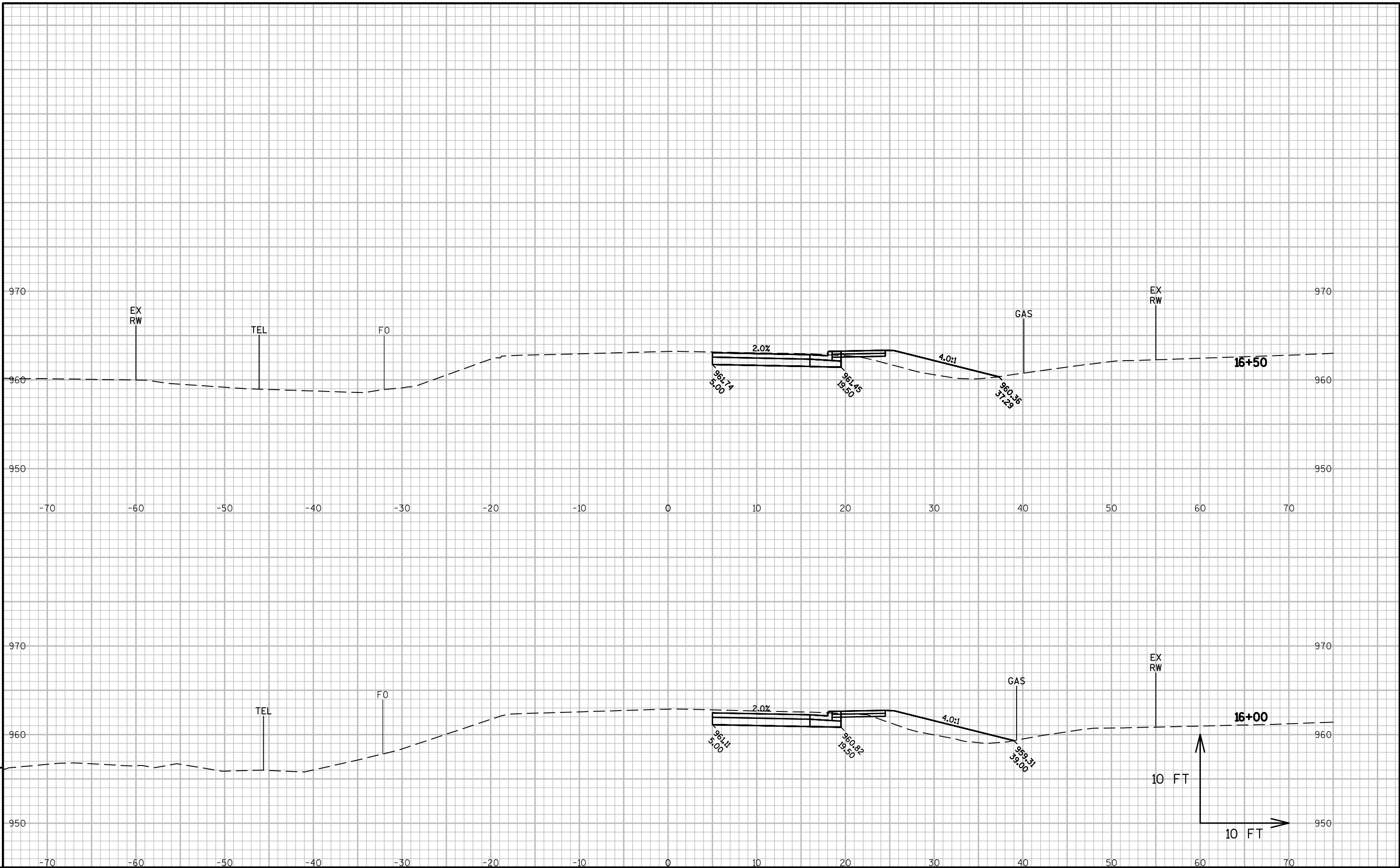


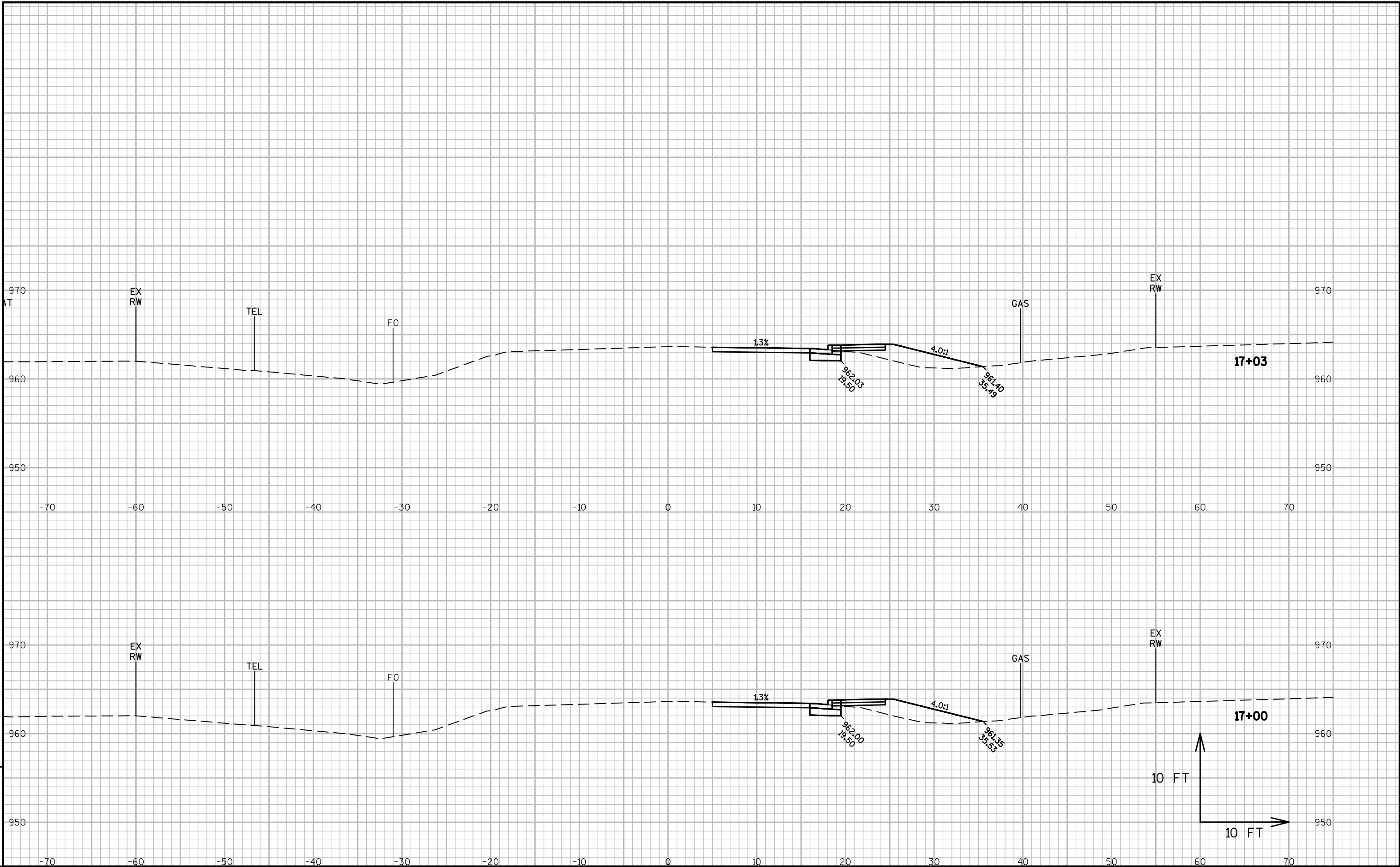


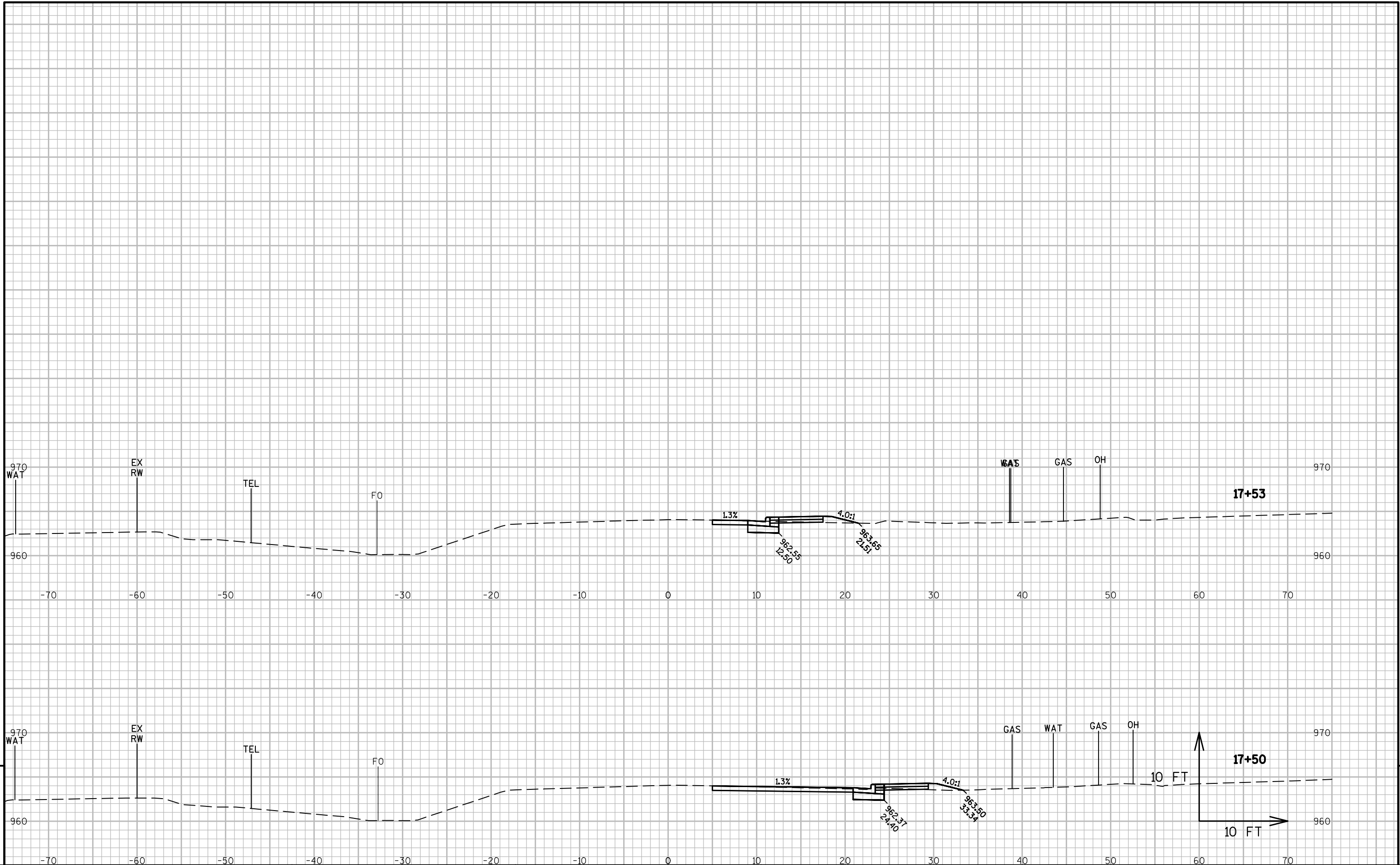


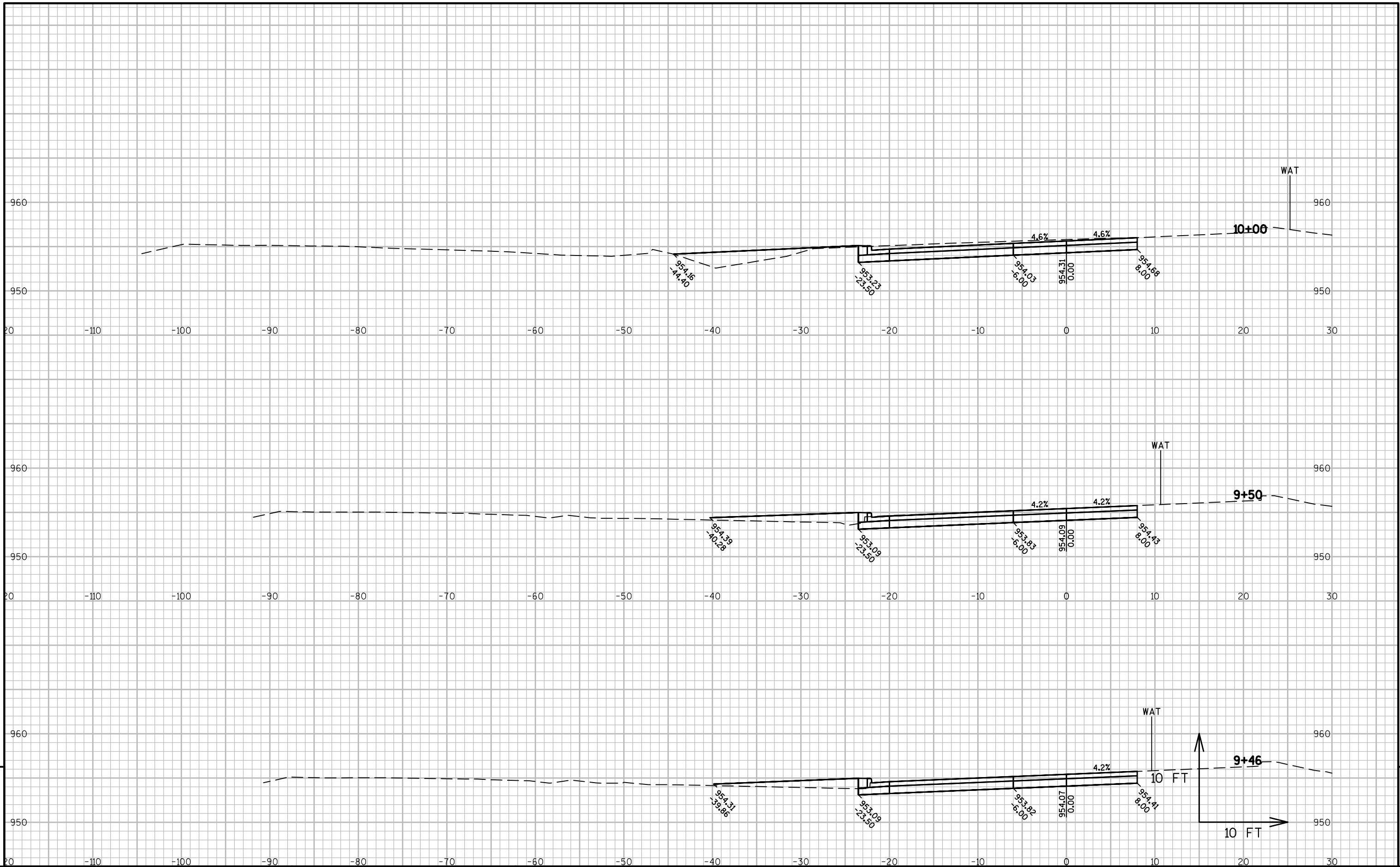


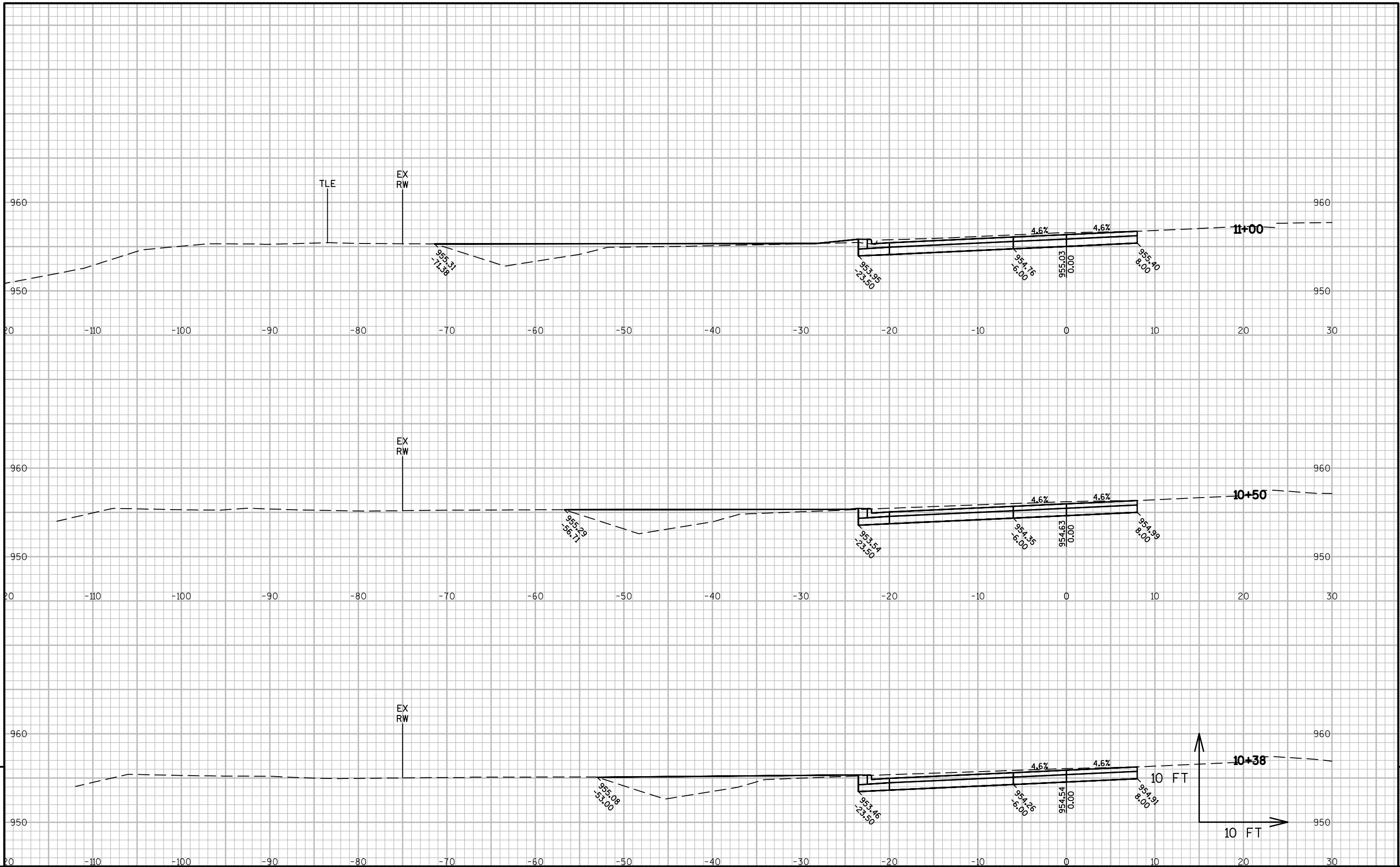


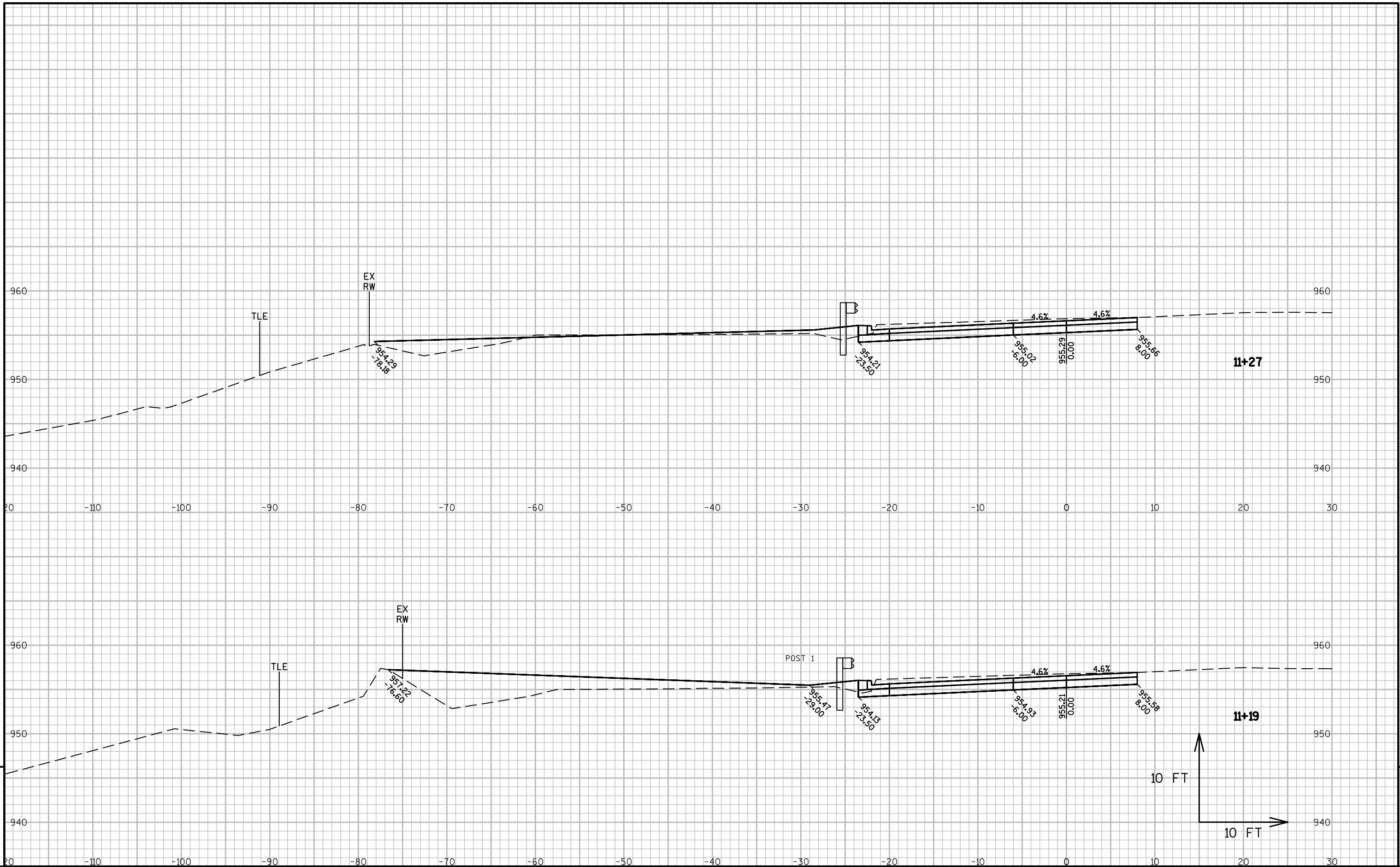


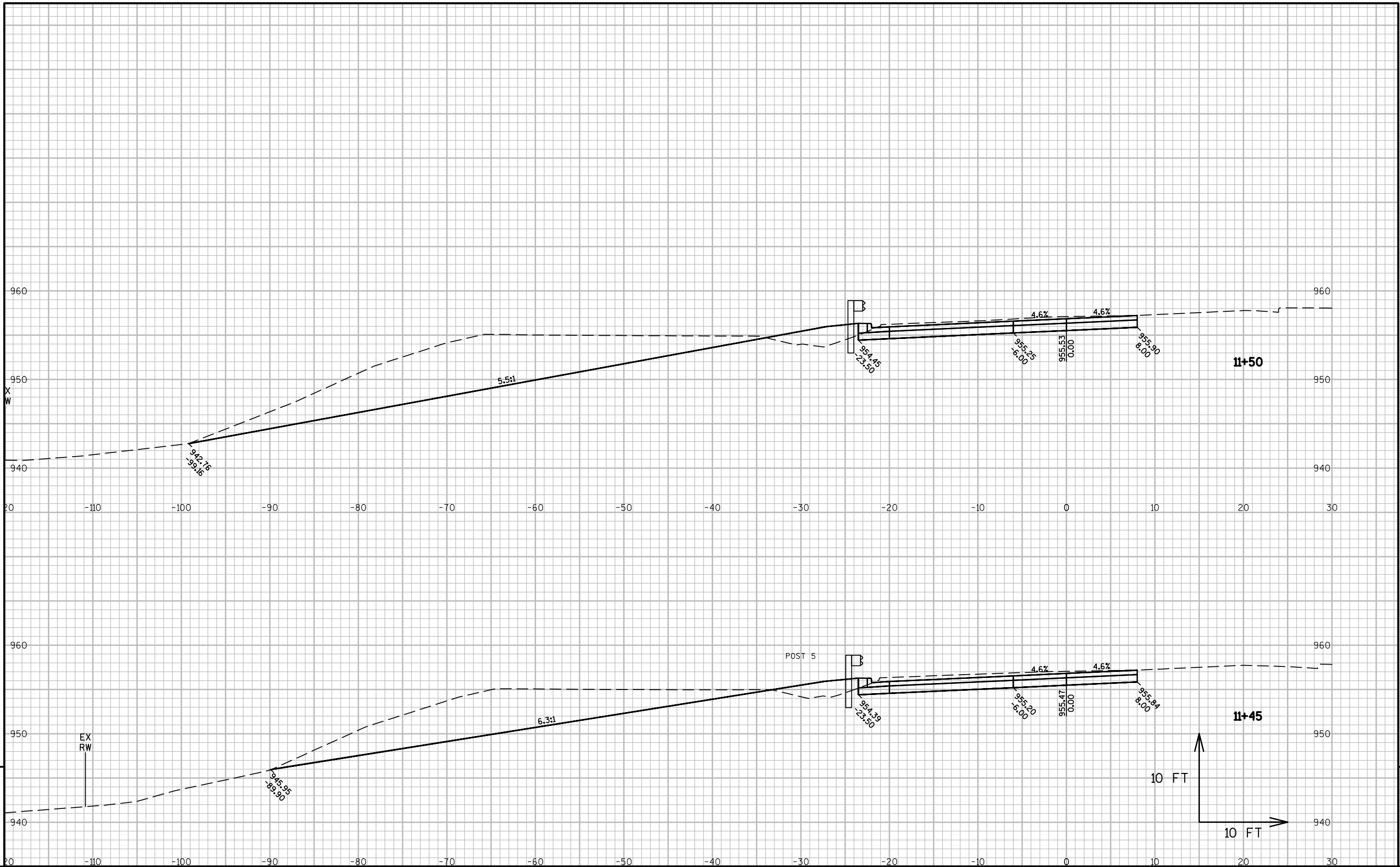


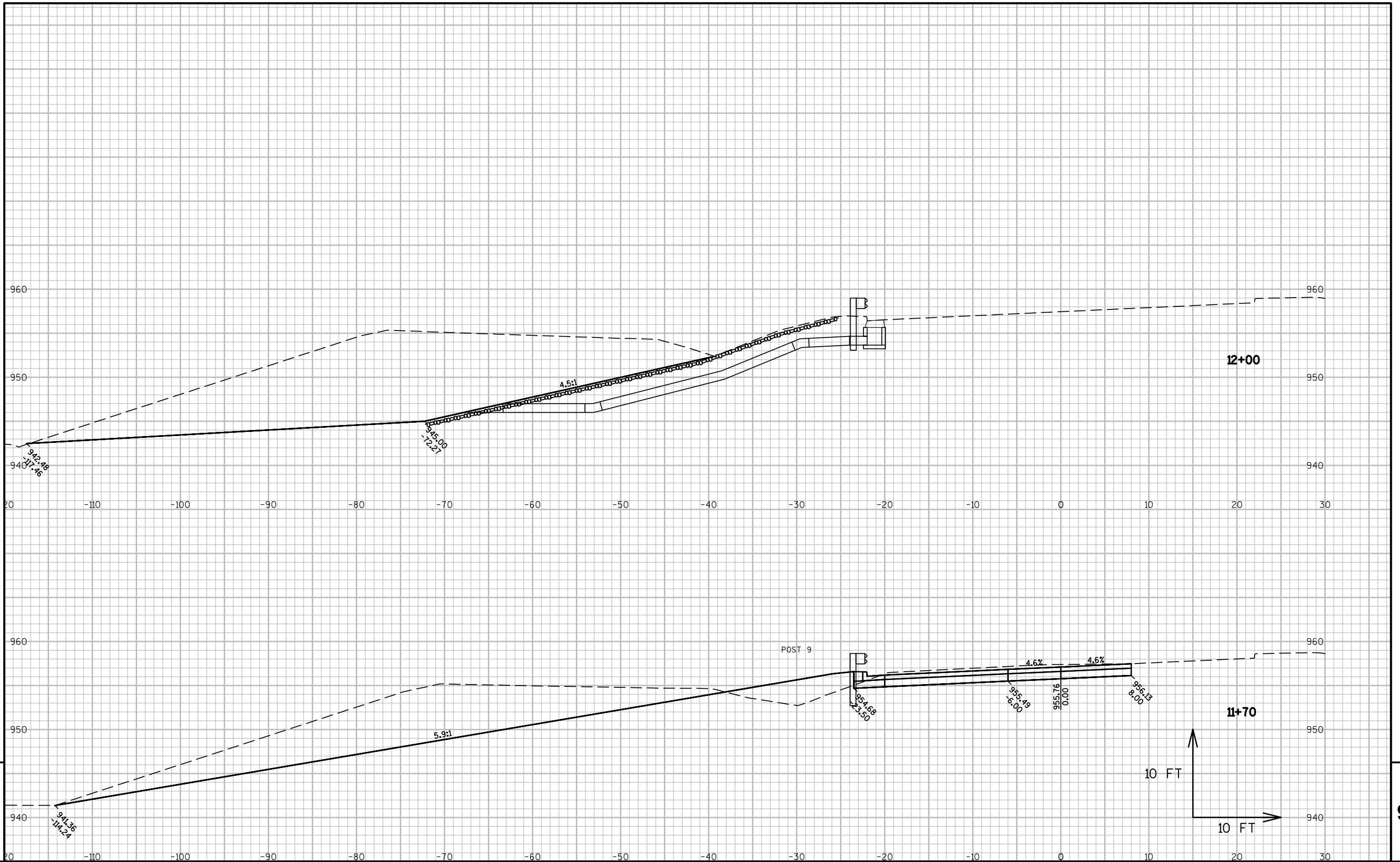


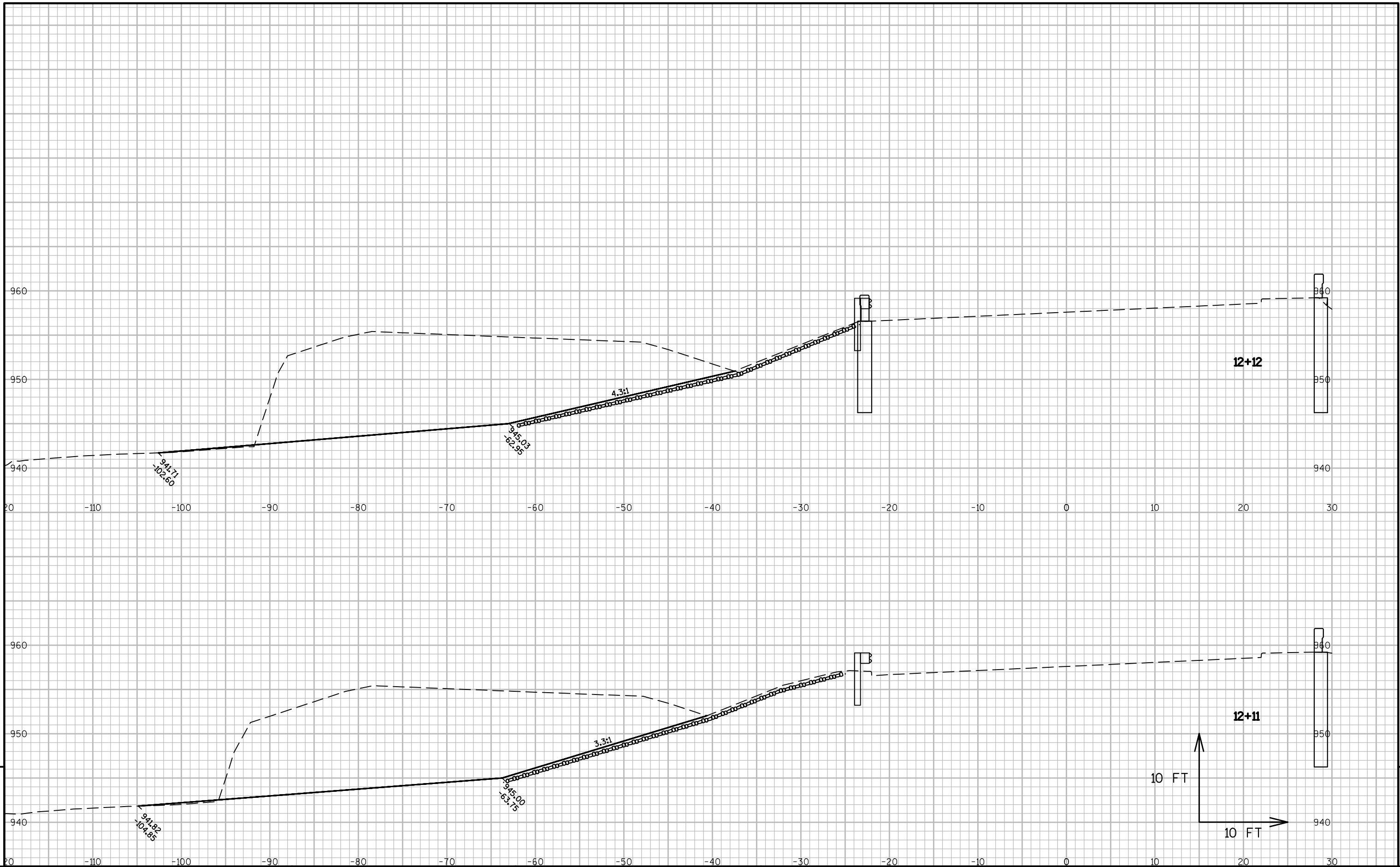


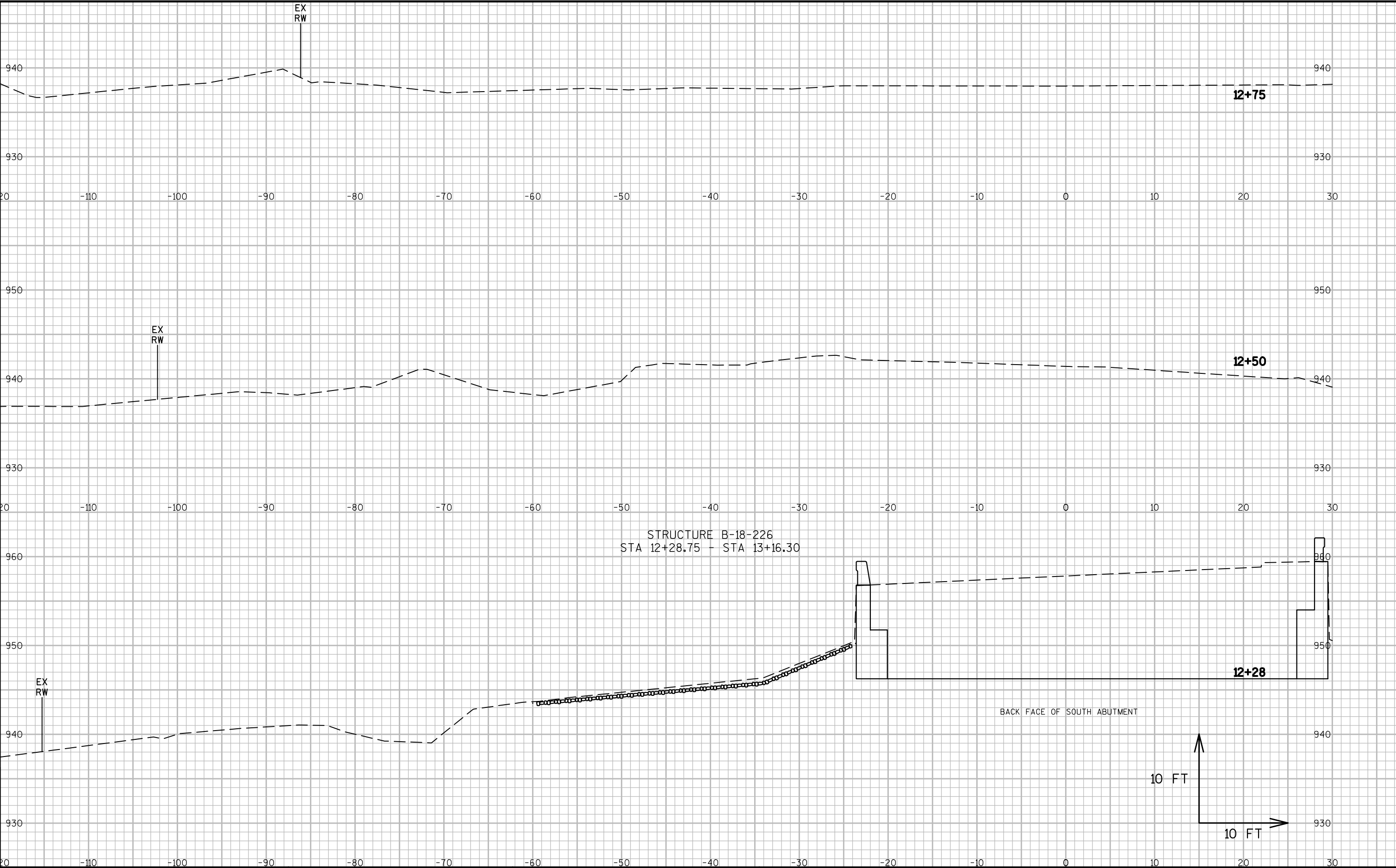


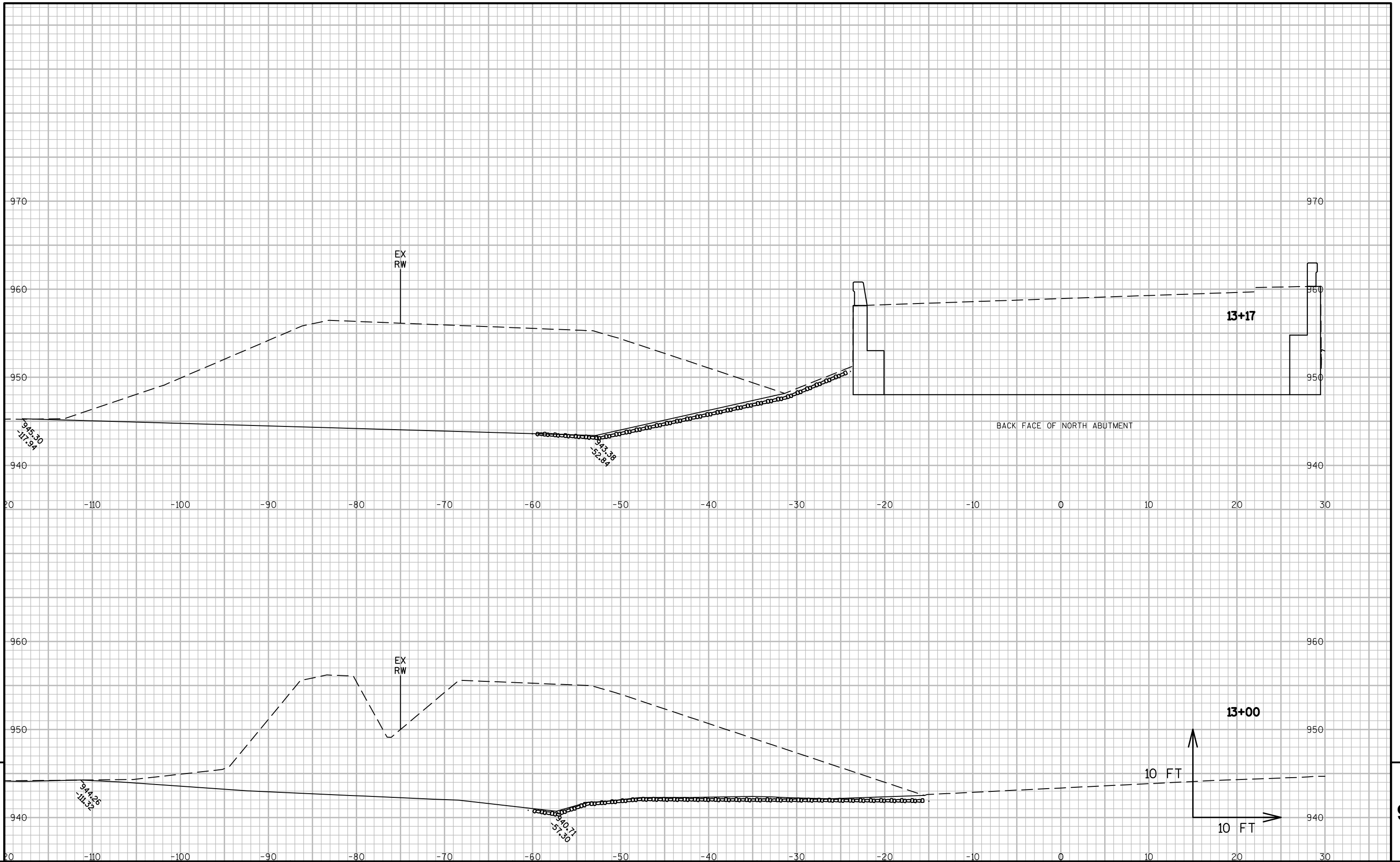


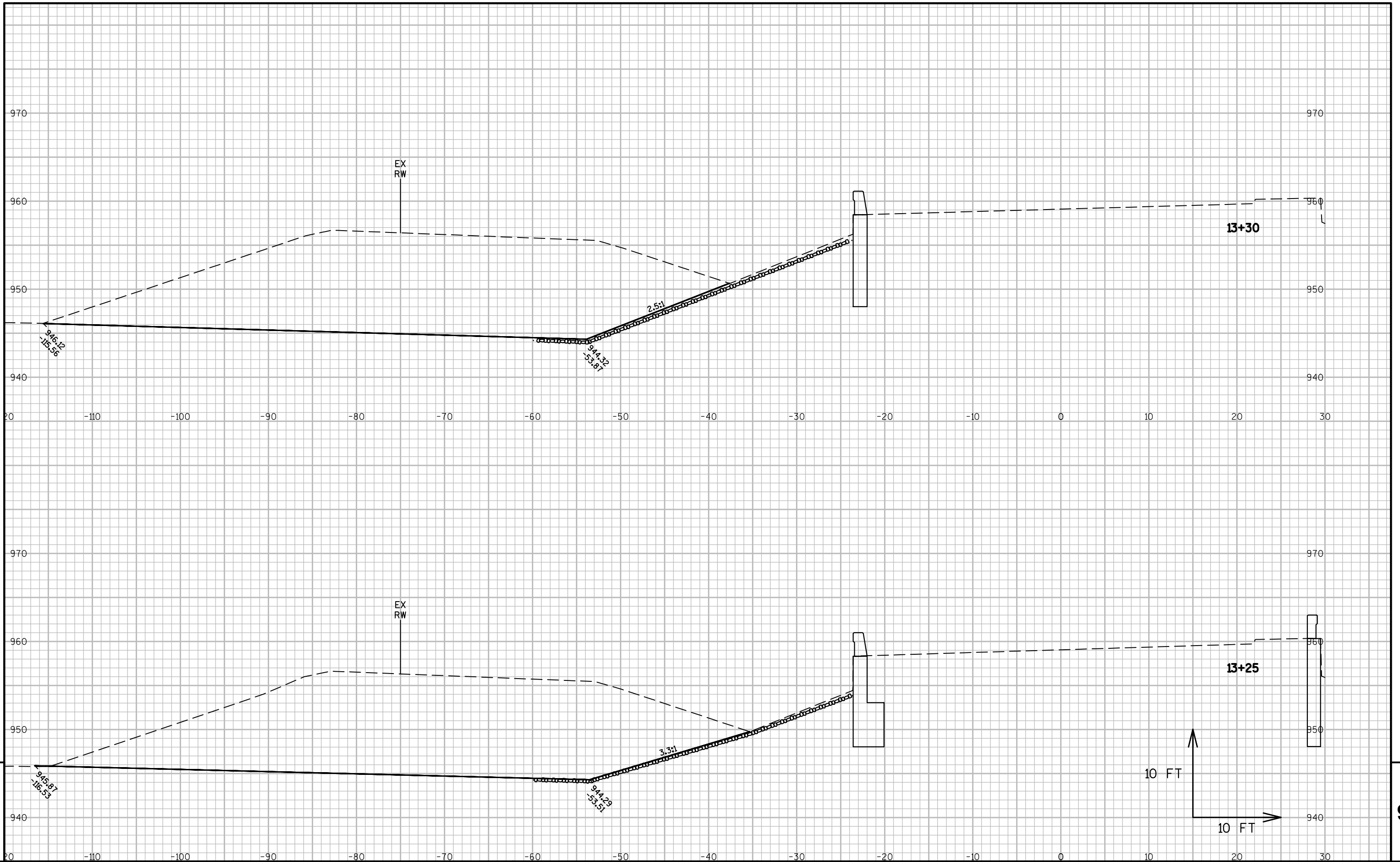




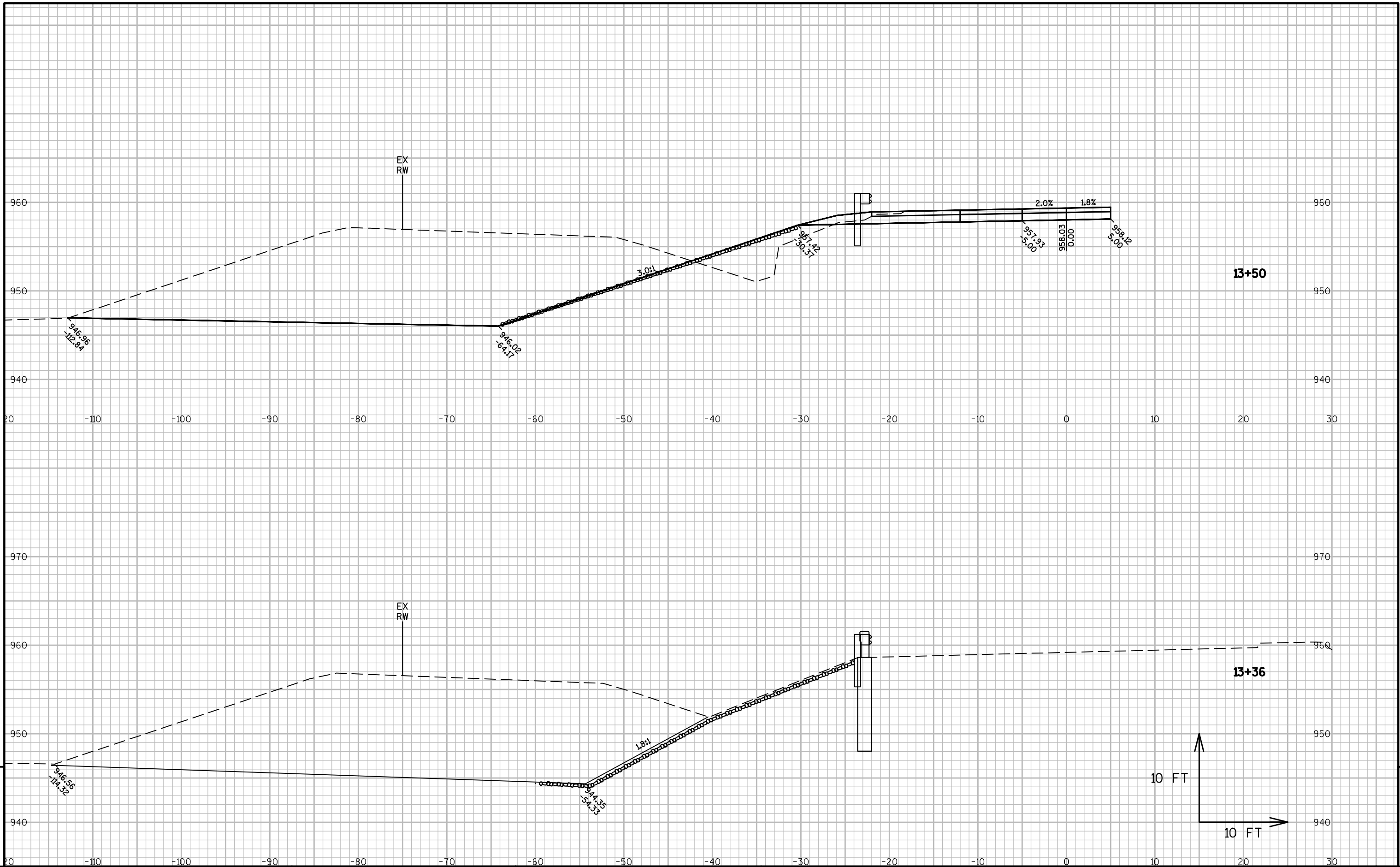


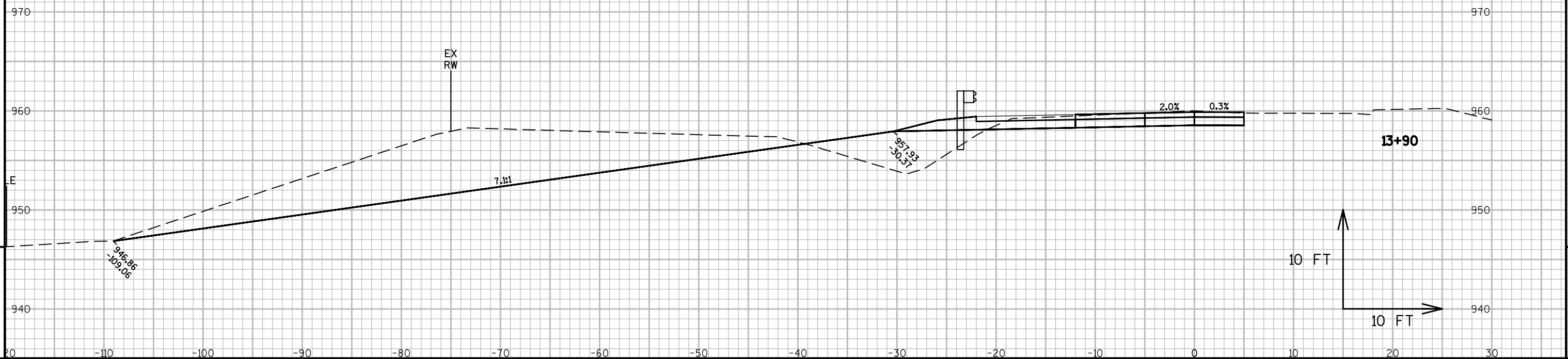
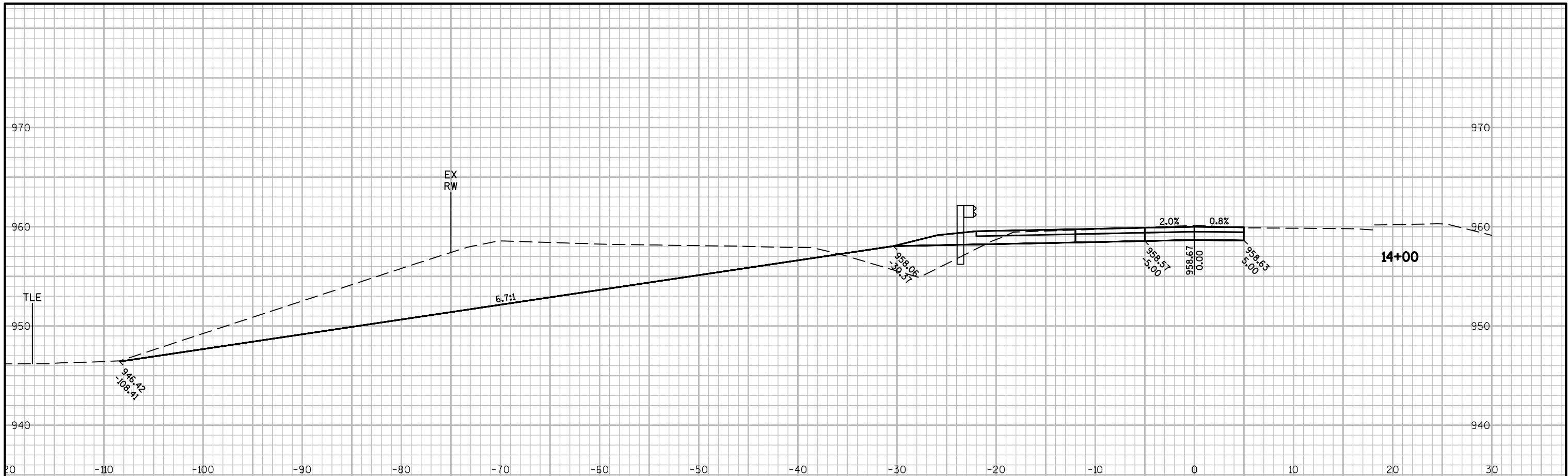


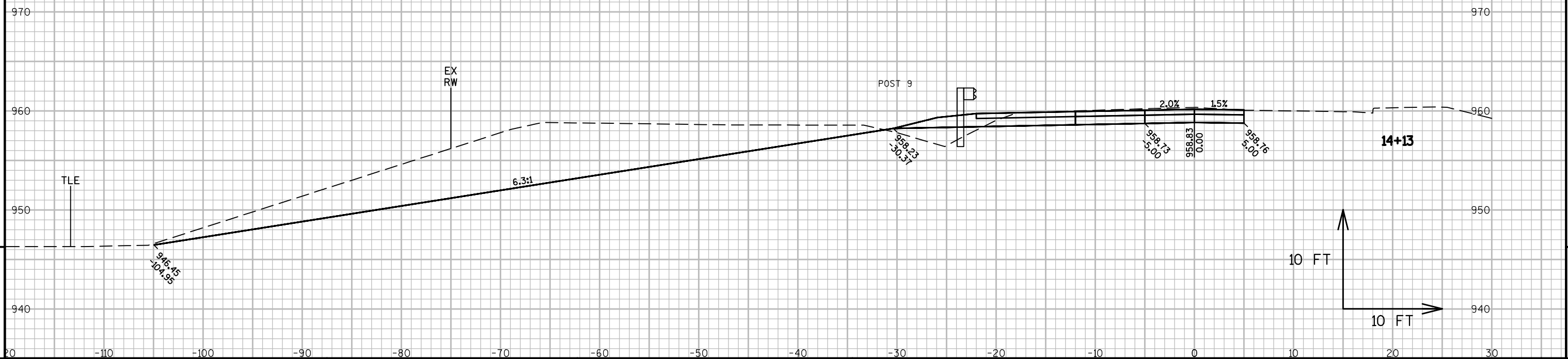
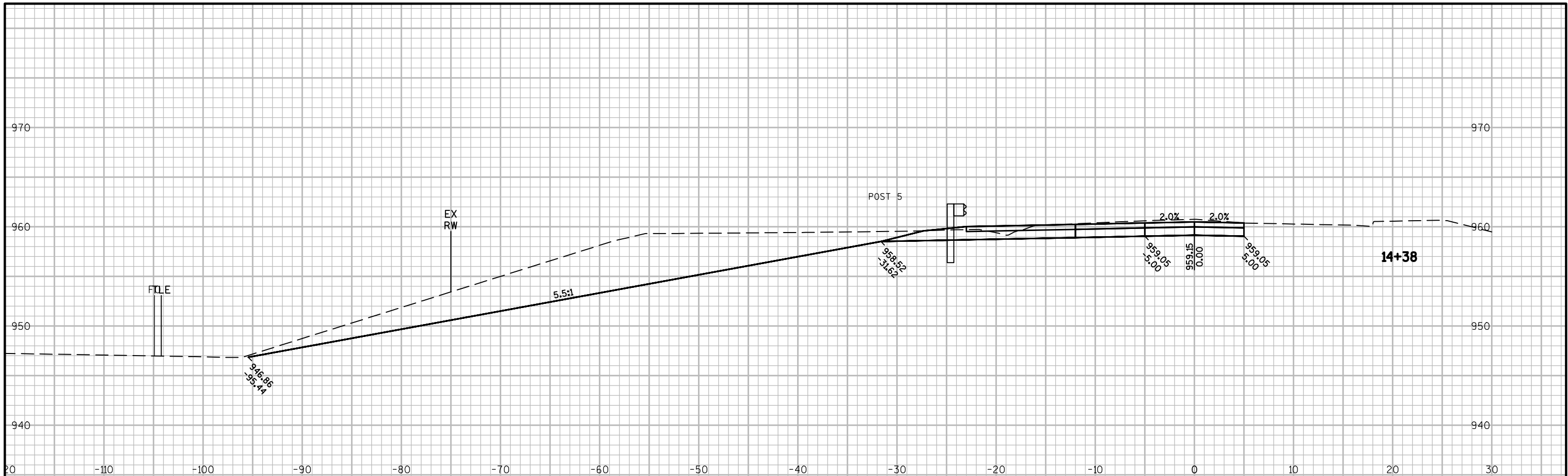


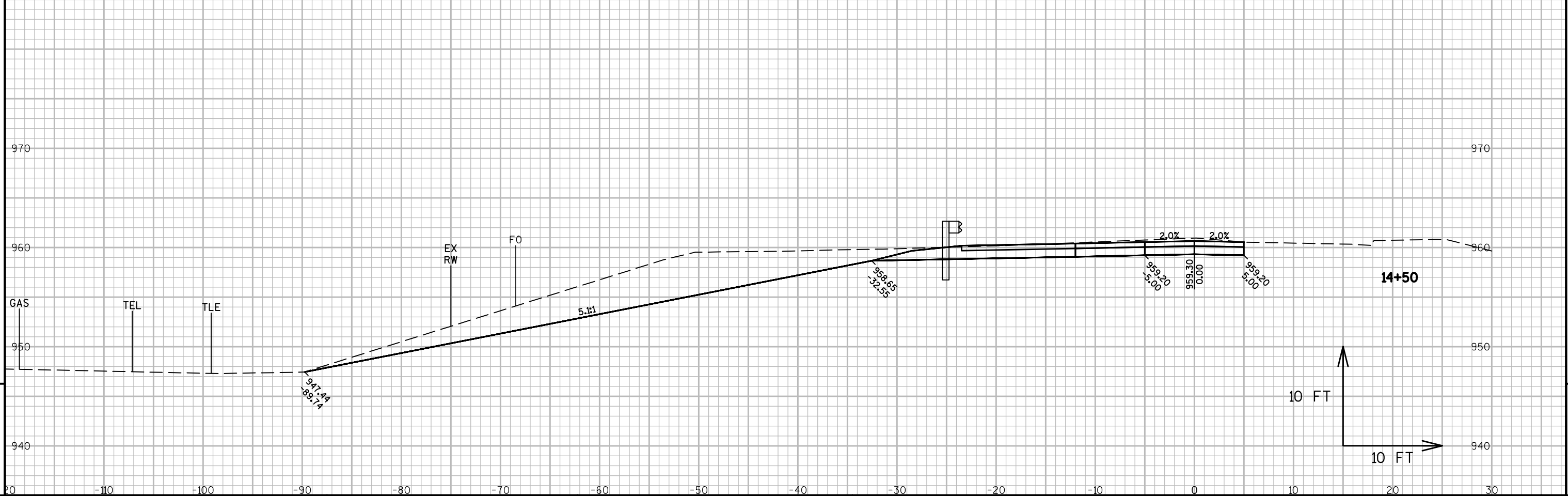
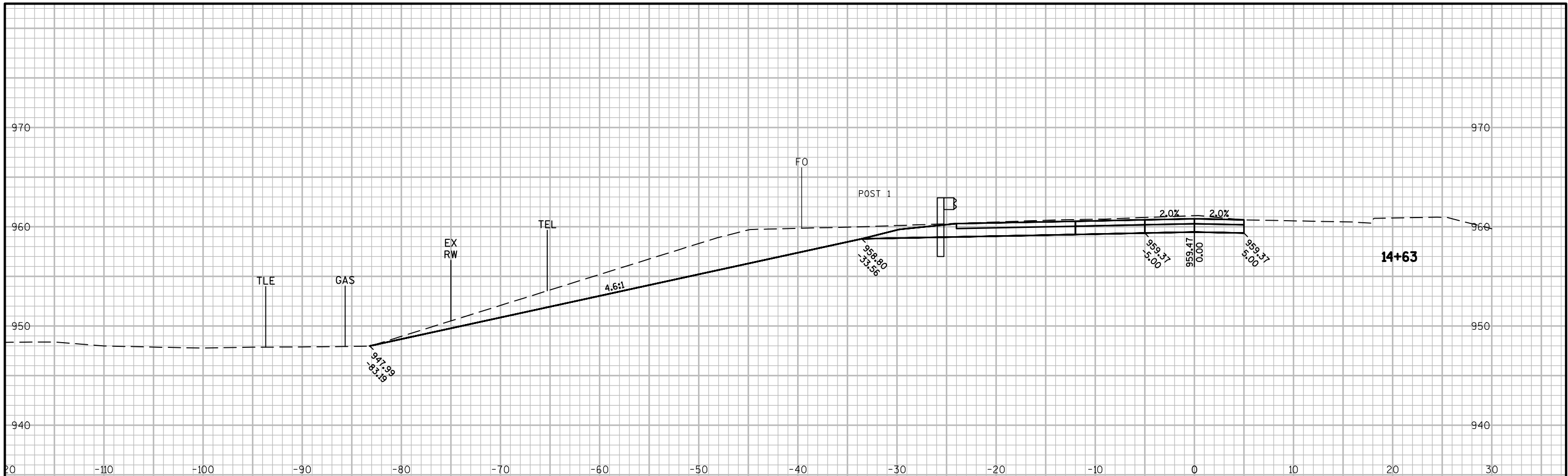


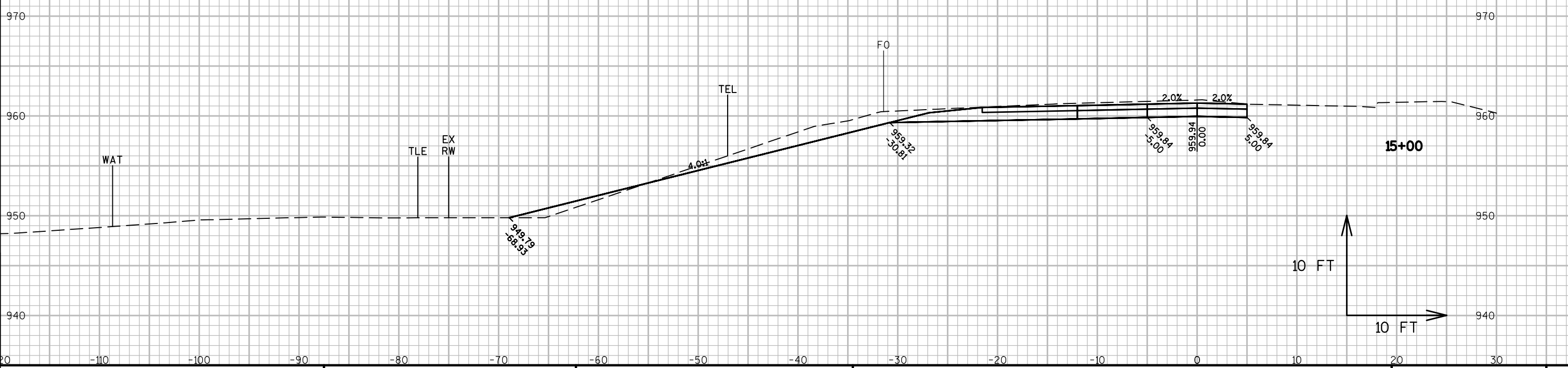
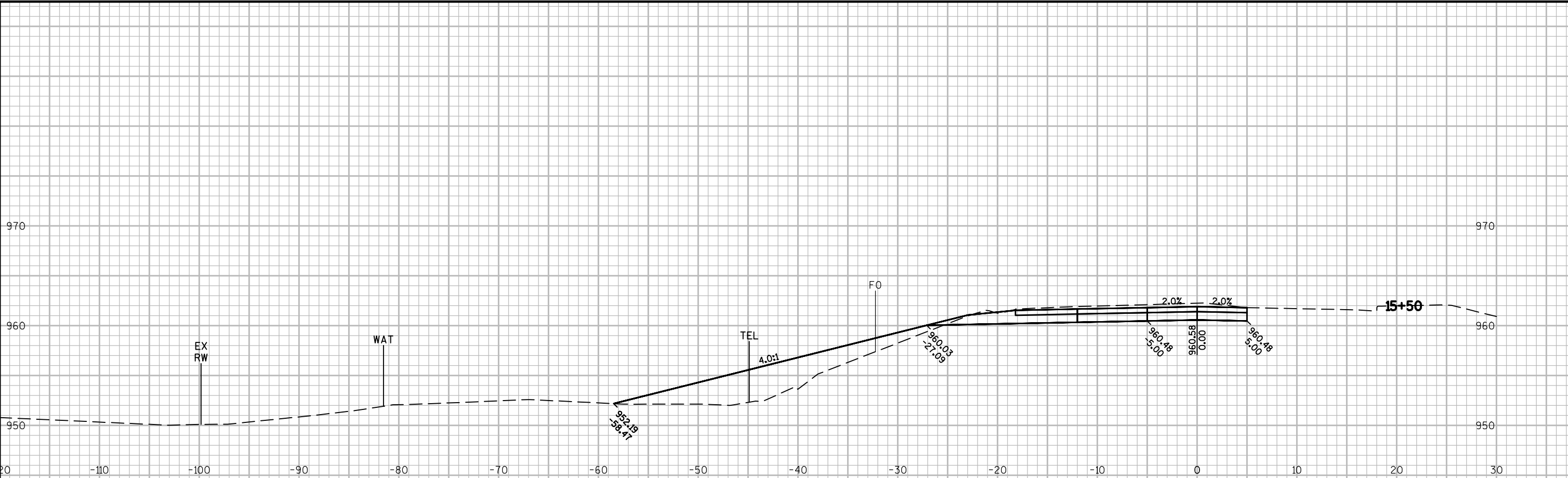
PROJECT NO: 7070-08-73	HWY: STH 27	COUNTY: EAU CLAIRE	CROSS SECTIONS: STAGES 3 AND 4 - STH 27	SHEET	E
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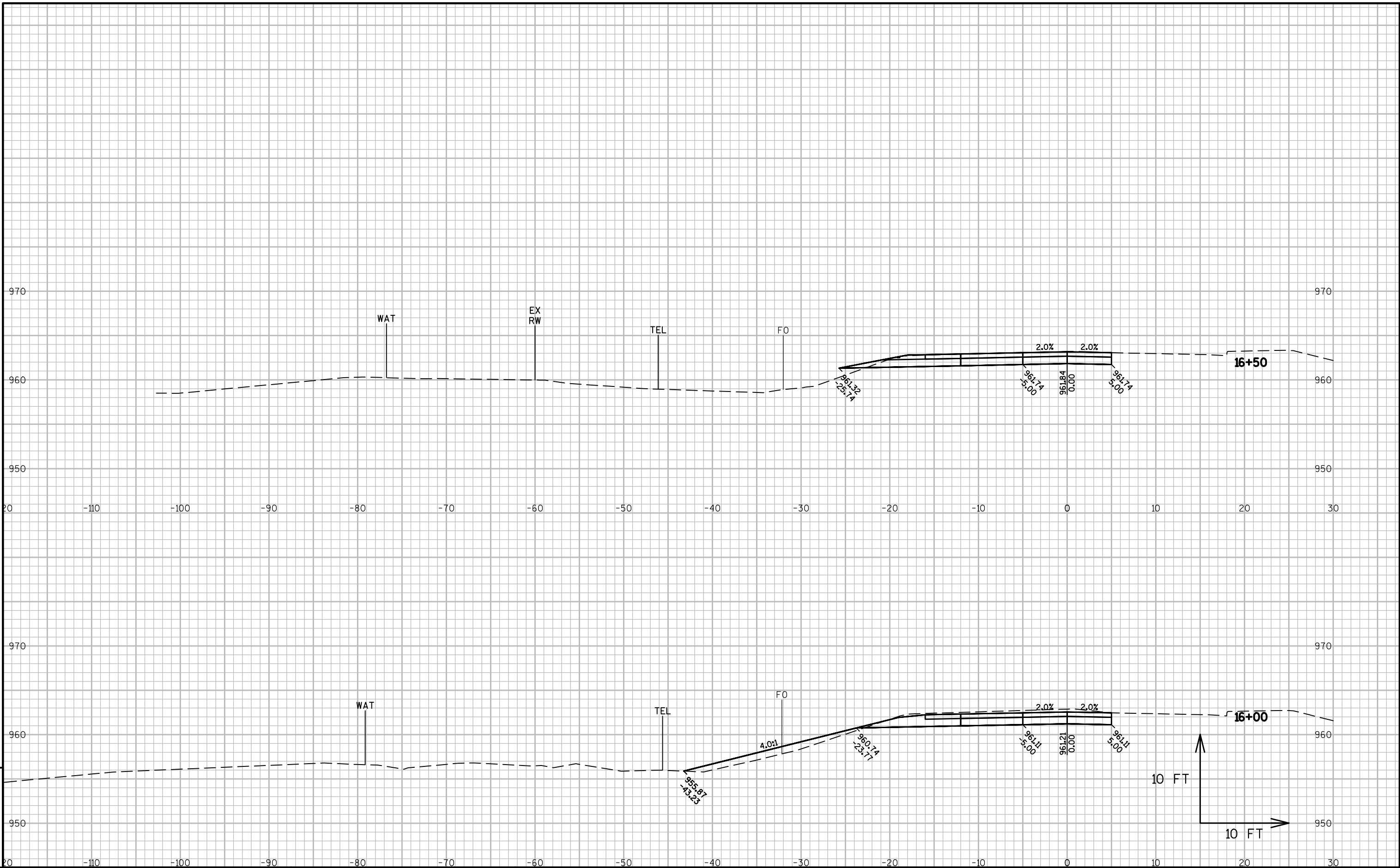


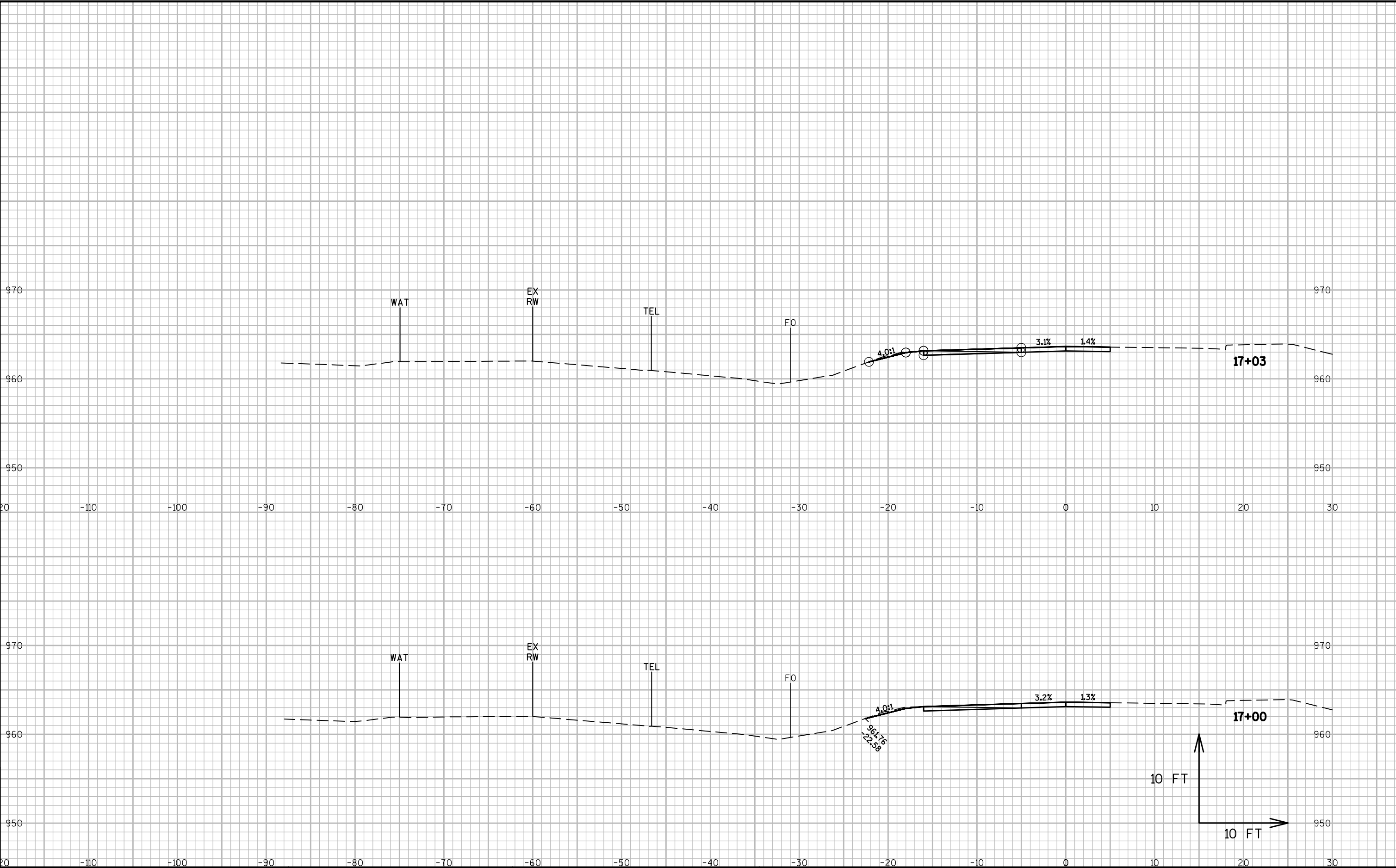


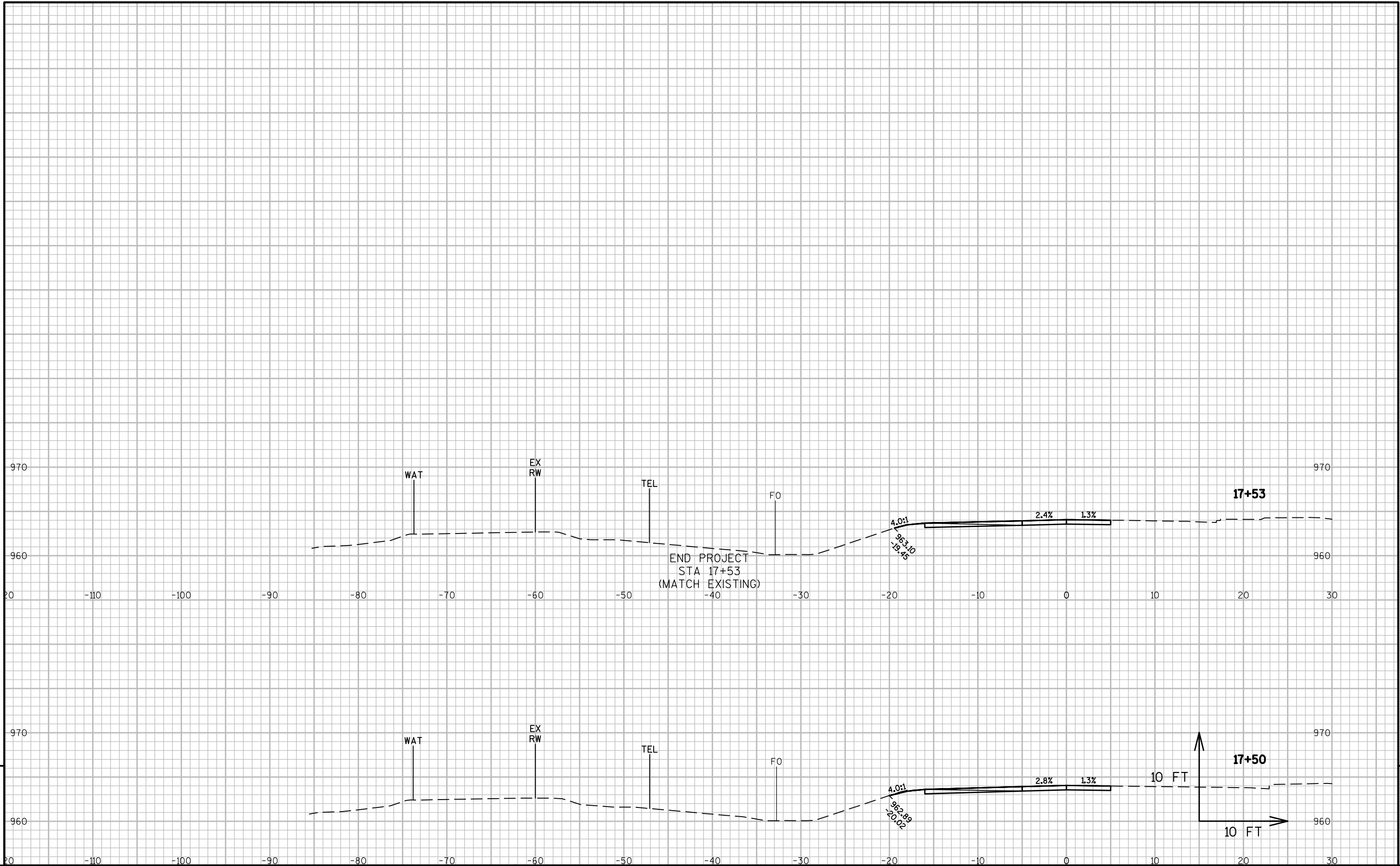


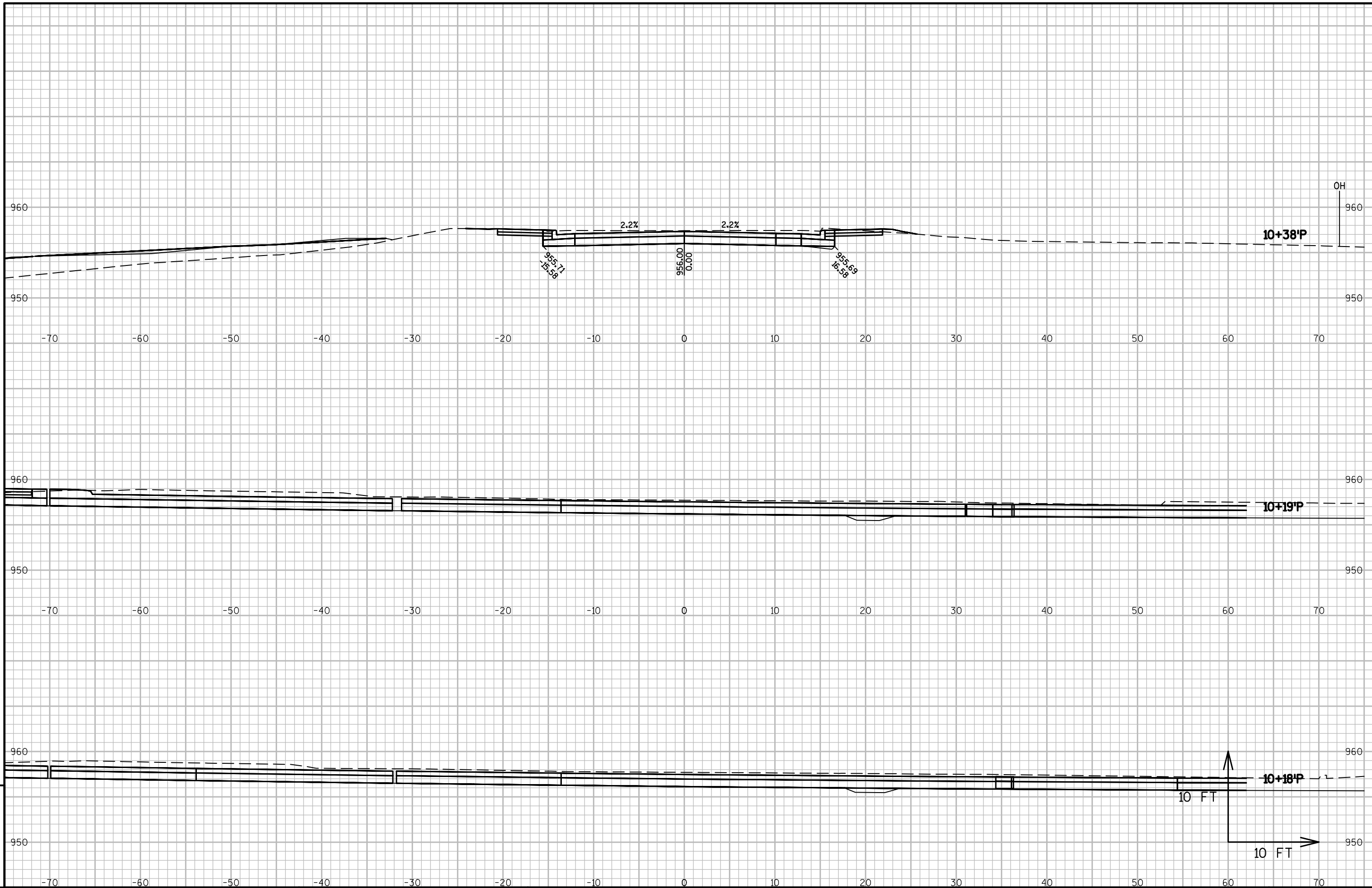








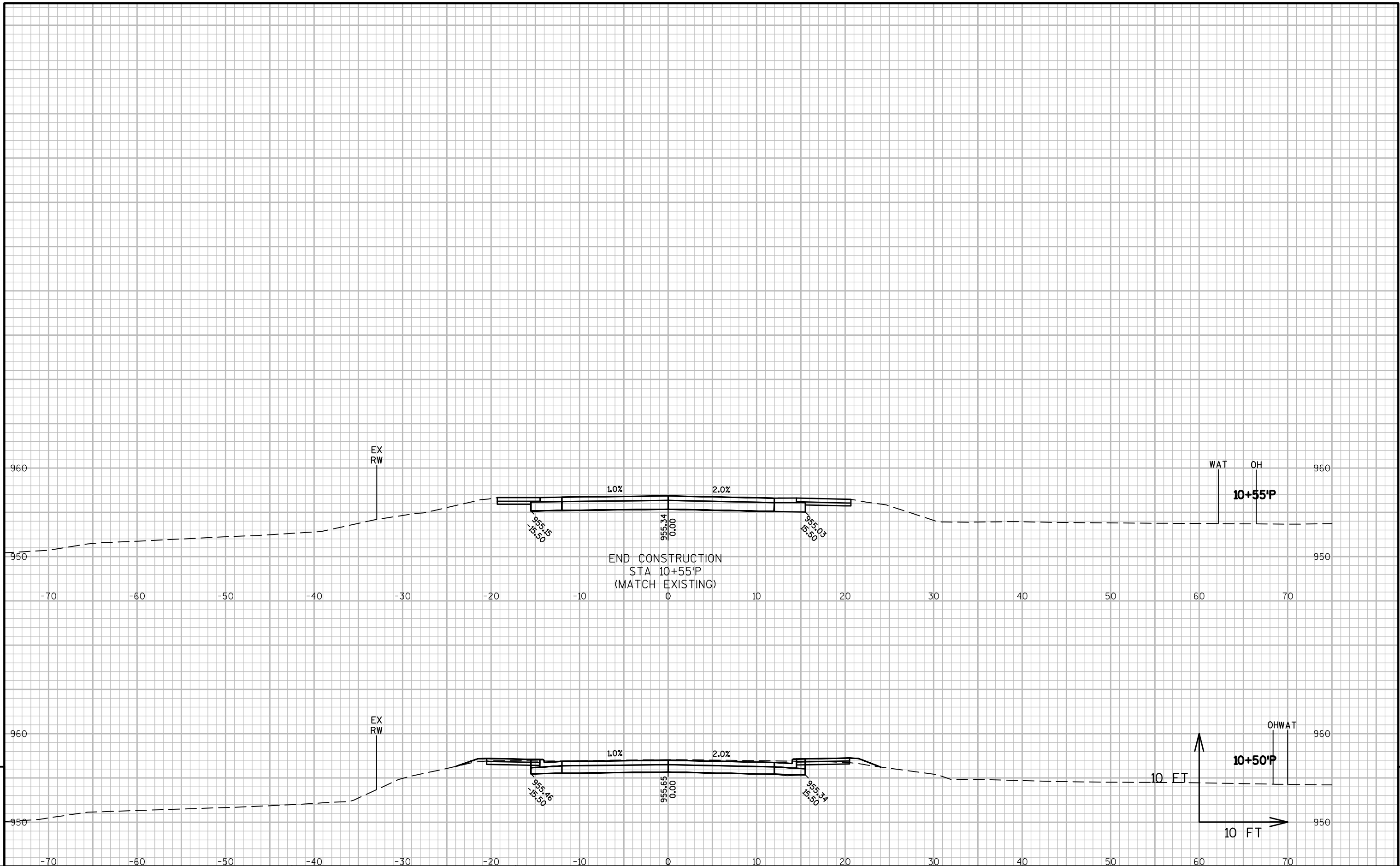


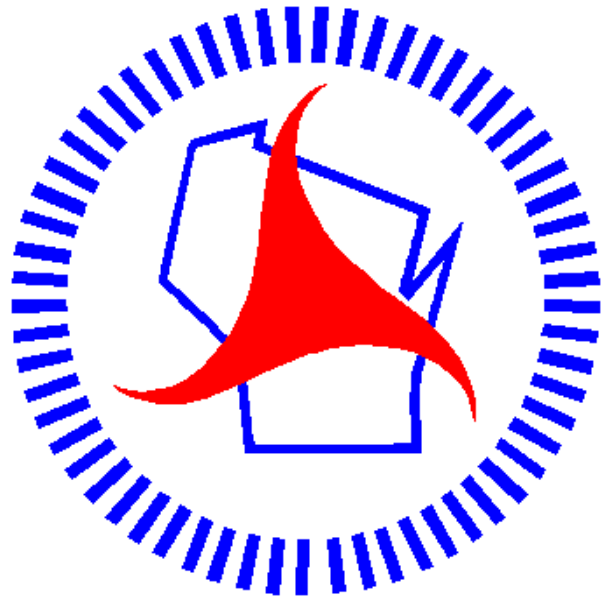


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PROJECT NO: 7070-08-73	HWY: STH 27	COUNTY: EAU CLAIRE	CROSS SECTIONS: PERKINS RD	SHEET	E
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