

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
1630-02-70	WISC 2015015	1

# PLAN OF PROPOSED IMPROVEMENT

## VILLAGE OF PIGEON FALLS, EKERN STREET

PIGEON CREEK BRIDGE B-61-0058

USH 53

TREMPEALEAU COUNTY

STATE PROJECT NUMBER

1630-02-70

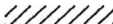














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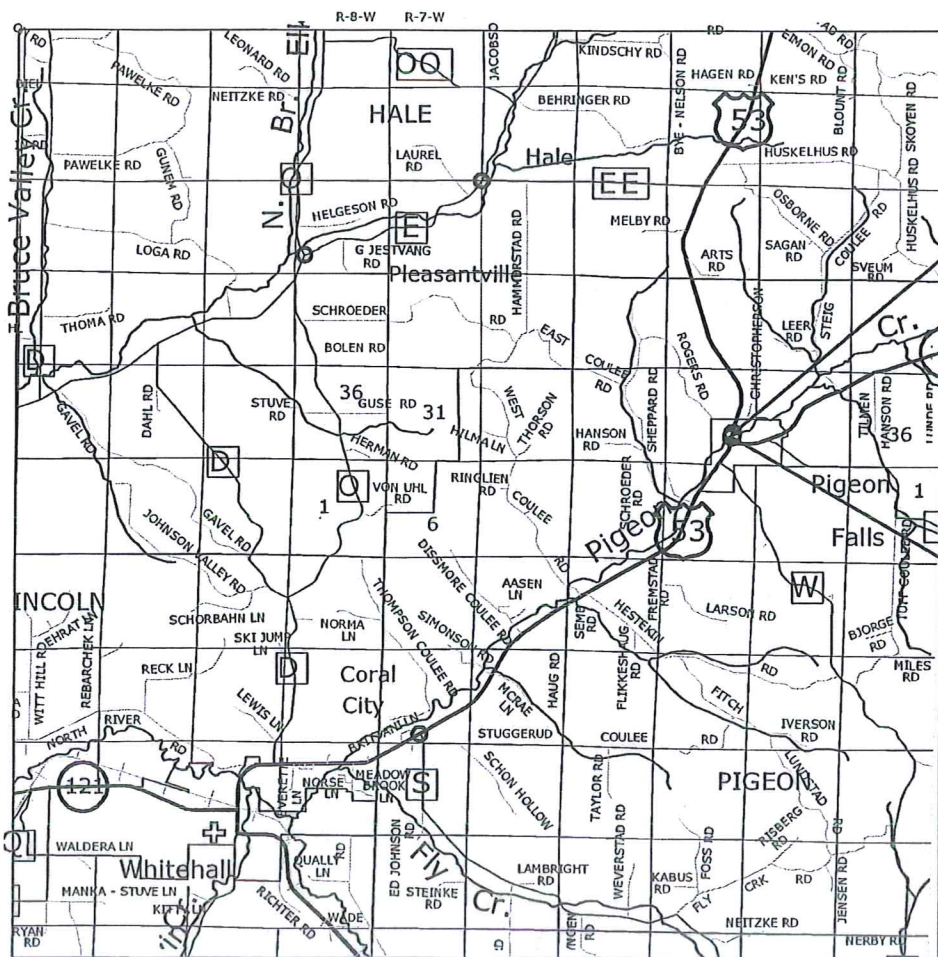
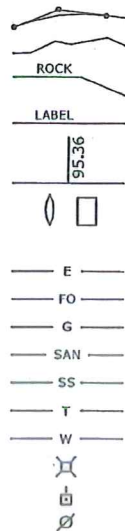
DESIGN DESIGNATION

A.D.T. (2015)	= 2,850
A.D.T. (2035)	= 3,375
D.H.V. (2035)	= 189 (5.6%)
D.D.	= 60 - 40
T. (A.D.T.)	= 8.4%
DESIGN SPEED	= 35 MPH
ESALS	= 773.800

## CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE  
 GRADE LINE  
 ORIGINAL GROUND  
 MARSH OR ROCK PROFILE  
 (To be noted as such)  
 SPECIAL DITCH  
 GRADE ELEVATION  
 CULVERT (Profile View)  
 UTILITIES  
 ELECTRIC  
 FIBER OPTIC  
 GAS  
 SANITARY SEWER  
 STORM SEWER  
 TELEPHONE  
 WATER  
 UTILITY PEDESTAL  
 POWER POLE  
 TELEPHONE POLE



END PROJECT

STA. 3+33.42  
Y = 461,664.98  
X = 883,768.39

EQ STA 314+53.72 BK  
= STA 1+54.00 AH

BEGIN PROJECT

STA 314+08.10  
Y = 461,442.61  
X = 883,733.84

LAYOUT

SCALE 0 1 MILE

TOTAL NET LENGTH OF CENTERLINE = 0.043 MI.

**COORDINATE NOTE:**  
COORDINATES ARE REFERENCED TO THE  
WISCONSIN COUNTY COORDINATE SYSTEM,  
TREMPEALEAU COUNTY.

PREPARED BY



**COOPER  
ENGINEERING**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY	
Surveyor	COOPER ENGINEERING
Designer	COOPER ENGINEERING
Regional Examiner	CHRISTINE KOSKI
Regional Supervisor	TIMOTHY MASON
C.O. Examiner	

APPROVED FOR DEPARTMENT \_\_\_\_\_  
DATE: 2/10/2016 [Signature]  
(Signature)

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LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT	LT.	LEFT
AC	ACRES	LS	LUMP SUM
AGG	AGGREGATE	MH	MANHOLE
AH	AHEAD	N	NORTH
ADT	AVERAGE DAILY TRAFFIC	NC	NORMAL CROWN
		PAVT	PAVEMENT
AVG.	AVERAGE	PC	POINT OF CURVATURE
ASPH	ASPHALTIC	PE	PRIVATE ENTRANCE
BK.	BACK	PI	POINT OF INTERSECTION
BM	BENCHMARK	PL	PROPERTY LINE
Δ	CENTRAL ANGLE OR DELTA	PP	POWER POLE
℄ , C/L	CENTERLINE	PT	POINT OF TANGENCY
C & G	CURB AND GUTTER	R	RANGE , RADIUS
CABC	CRUSHED AGGREGATE	RCCP	REINFORCED CONCRETE
	BASE COURSE		CULVERT PIPE
CONC.	CONCRETE	RD	ROAD
		REBAR	REINFORCEMENT BAR
COR	CORNER	REQD	REQUIRED
CORR	CORRUGATED	RDWY	ROADWAY
CSCP	CORRUGATED STEEL	RHF	RIGHT HAND FORWARD
	CULVERT PIPE	RL, R/L	REFERENCE LINE
CSPA	CORRUGATED STEEL	RR	RAILROAD
	PIPE ARCH	RT.	RIGHT
CTH	COUNTY TRUNK HIGHWAY	R/W	RIGHT-OF-WAY
CP.	CULVERT PIPE	S	SOUTH
CY	CUBIC YARD	SAN S	SANITARY SEWER
CWT.	HUNDREDWEIGHT	SDD	STANDARD DETAIL DRAWING
DIA	DIAMETER	SE	SUPER ELEVATION
D	DEGREE OF CURVE	SF.	SQUARE FEET
DHV	DESIGN HOURLY VOLUME	SHLDR	SHOULDER
DWY	DRIVEWAY	SPECS	SPECIFICATIONS
EBS	EXC. BELOW SUB GRADE	SQ.	SQUARE
ELEV., EL	ELEVATION	SS.	STORM SEWER
ELEC.	ELECTRIC	SY.	SQUARE YARD
EXC	EXCAVATION	STH	STATE TRUNK HIGHWAY
EXIST	EXISTING	ST.	STREET
E	EAST	STA.	STATION
FE	FIELD ENTRANCE	SW	SIDEWALK
FF.	FACE TO FACE	T	TANGENT
FL, F/L	FLOW LINE	TC	TOP OF CURB
FS	FULL SUPERELEVATION	TL, T/L	TRANSIT LINE
G	GARAGE	TEL	TELEPHONE
GN	GRID NORTH	TEMP	TEMPORARY
H	HOUSE	TLE	TEMPORARY LIMITED EASEMENT
		TYP	TYPICAL
HYD	HYDRANT	USH	UNITED STATES HIGHWAY
I	INTERSECTION ANGLE	UG	UNDERGROUND
INTERS	INTERSECTION	V	DESIGN SPEED
INV.	INVERT	VAR.	VARIABLE
IP	IRON PIN OR PIPE	VERT	VERTICAL
LC	LONG CHORD OF CURVE	YD	YARD
LF	LINEAR FOOT		
LHF	LEFT HAND FORWARD		
L	LENGTH OF CURVE		

UTILITY CONTACTS

COMMUNICATIONS

TRI-COUNTY COMMUNICATIONS COOP  
ATTN.: BUCK WEBB  
P.O. BOX 578  
STRUM, WI 54770  
TEL.: (715) 695-2691  
EMAIL: BWEBB@TCC.COOP

WATER & SANITARY

VILLAGE OF PIGEON FALLS  
ATTN.: GEORGE EVERSON  
P.O. BOX 335  
PIGEON FALLS, WI 54760  
TEL.: (715) 983-2214  
EMAIL: VILPIGEONFALLS@TCC.COOP

ELECTRIC

XCEL ENERGY - ELECTRIC  
ATTN.: KAYE CROOK  
1003 S BLACK RIVER ST  
SPARTA, WI 54656  
TEL.: (608) 789-3677 EXT. 14  
EMAIL: kaye.m.crook@Xcelenergy.com

NATURAL GAS

WE ENERGIES  
ATTN.: BILL GARSKI  
1921 8TH ST SOUTH  
WISCONSIN RAPIDS, WI 54494  
TEL.: (715) 421-7259  
EMAIL: bill.garski@we-energies.com  
24-HOUR EMEGENCY (GAS) 800-261-5325

ALL UTILITIES LISTED ARE MEMBERS OF DIGGERS HOTLINE

DIGGERSHOTLINE

Dial 811 or (800)242-8511

www.DiggersHotline.com

OTHER CONTACTS

DESIGN CONSULTANT

COOPER ENGINEERING CO. INC.  
2600 COLLEGE DRIVE  
RICE LAKE, WI. 54868  
PHONE (715) 234-7008

DNR NORTHERN REGIONAL HQ

DNR/DOT LIAISON  
ATTN.: KAREN KALVELAGE  
3550 MORMON COULEE RD  
LA CROSSE, WI 54601  
TEL.: (608) 785-9115  
EMAIL: KAREN.KALVELAGE@WISCONSIN.GOV

GENERAL NOTES:

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.

ACCESS TO ALL RESIDENCES SHALL BE MAINTAINED DURING CONSTRUCTION.

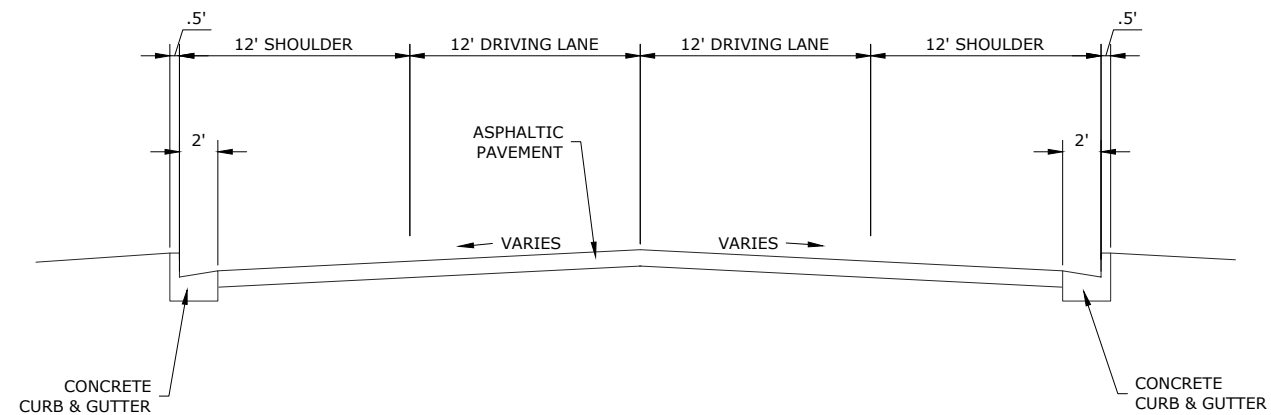
THE LOCATION OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOW SHOWN.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

PAVEMENT MARKING SHALL MEET MUTCD STANDARDS.

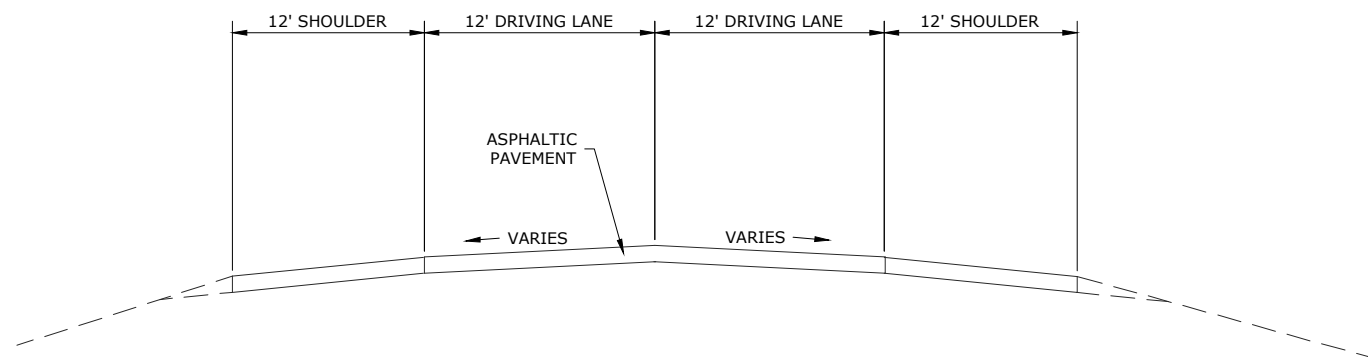
RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (%)			SLOPE RANGE (%)			SLOPE RANGE (%)			SLOPE RANGE (%)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											



### TYPICAL EXISTING SECTION

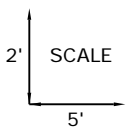
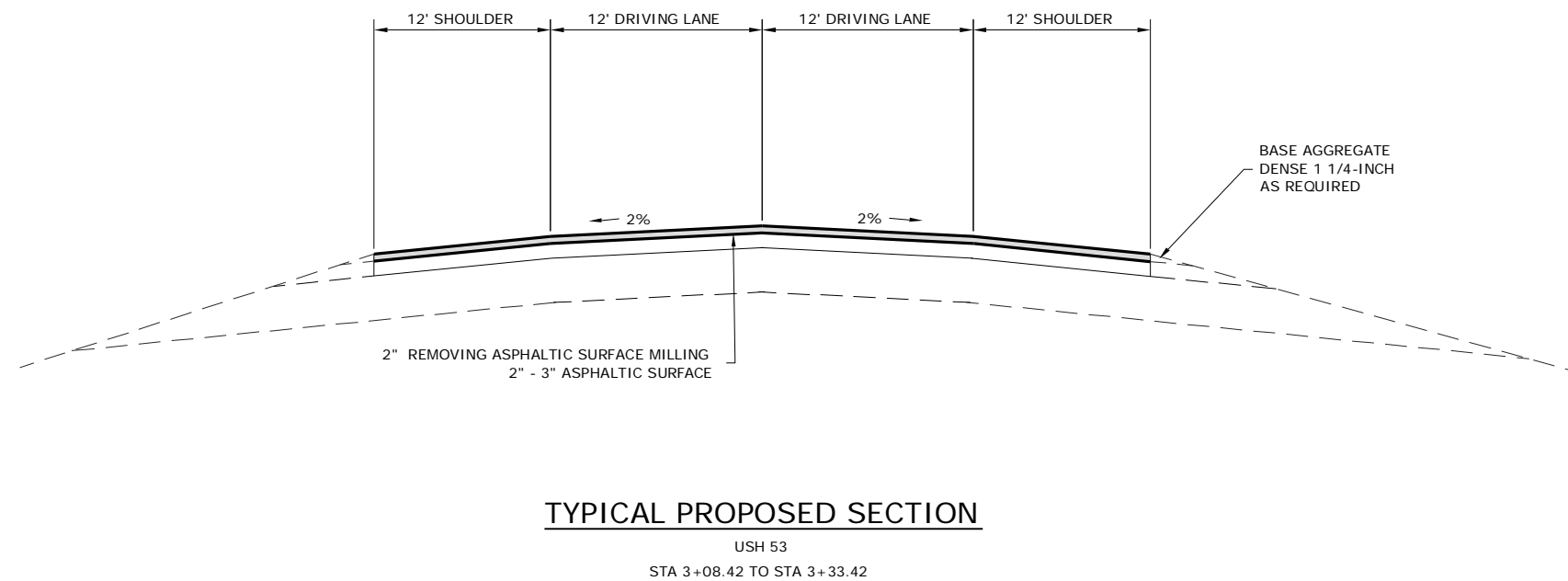
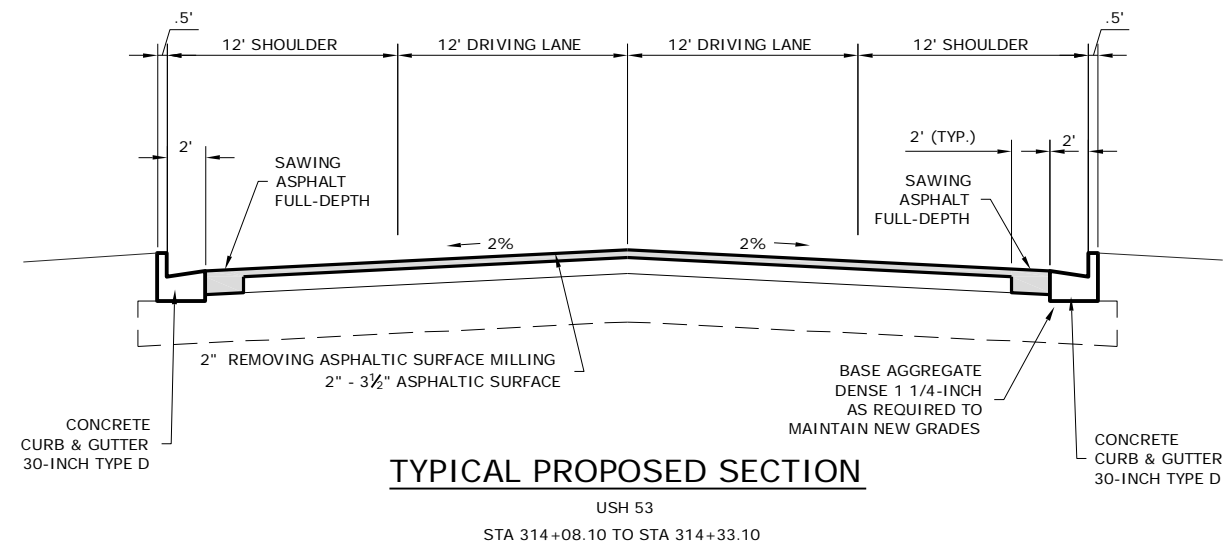
USH 53  
STA 314+08.10 TO STA 1+54.84  
(EQ STA 314+53.72 BK = STA 1+54.00 AH)



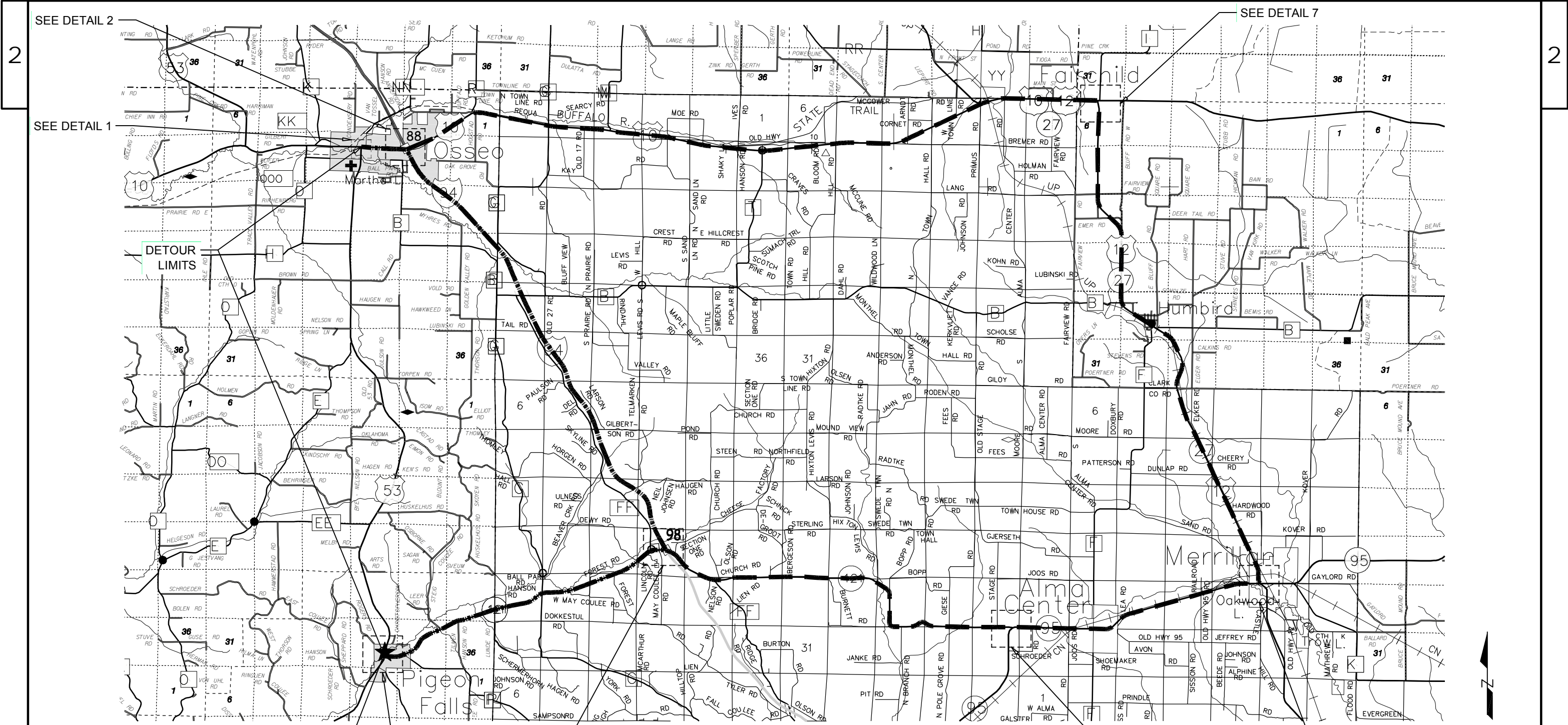
### TYPICAL EXISTING SECTION

USH 53  
STA 2+85.16 TO STA 3+33.42

2' SCALE  
5'







PROJECT LOCATION

SEE DETAIL 4

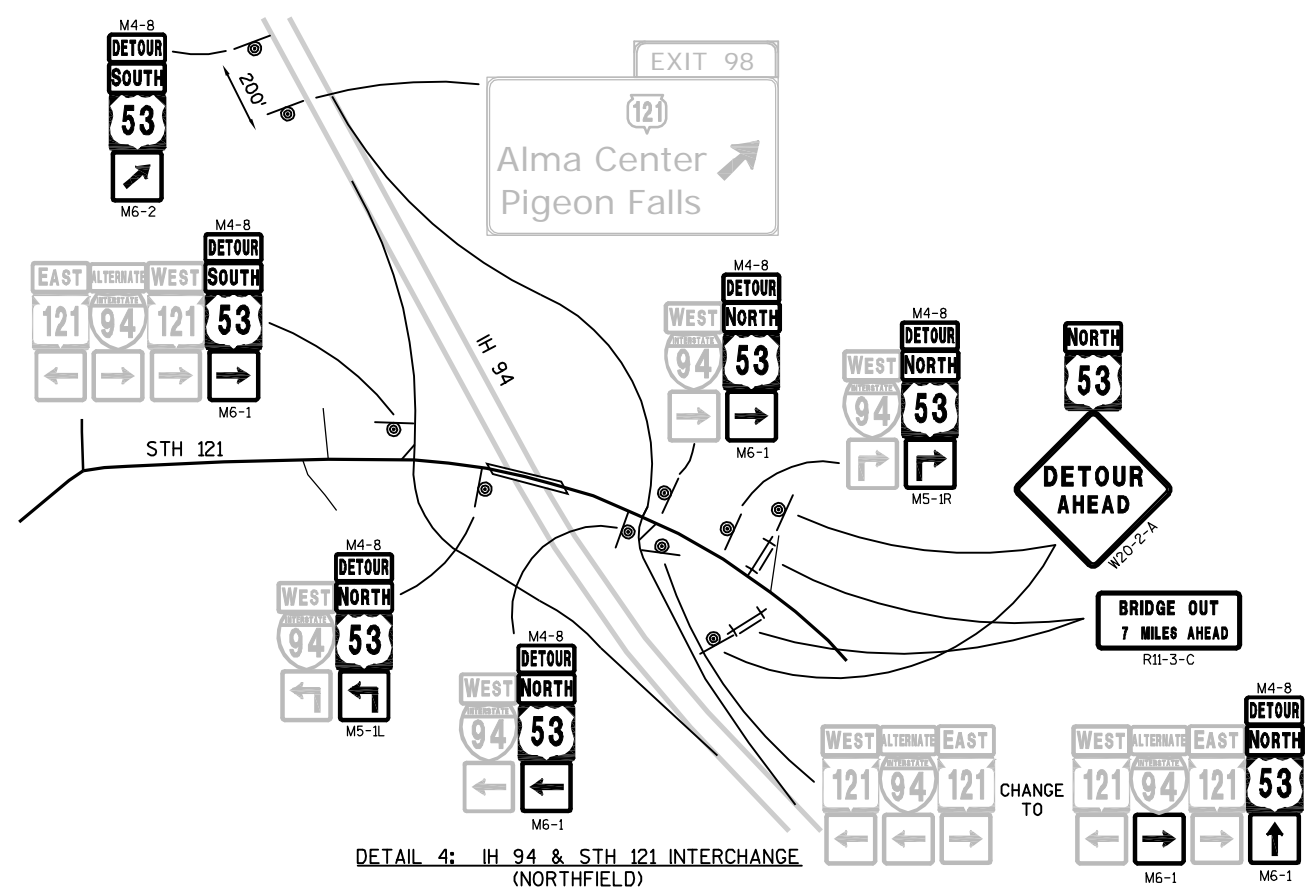
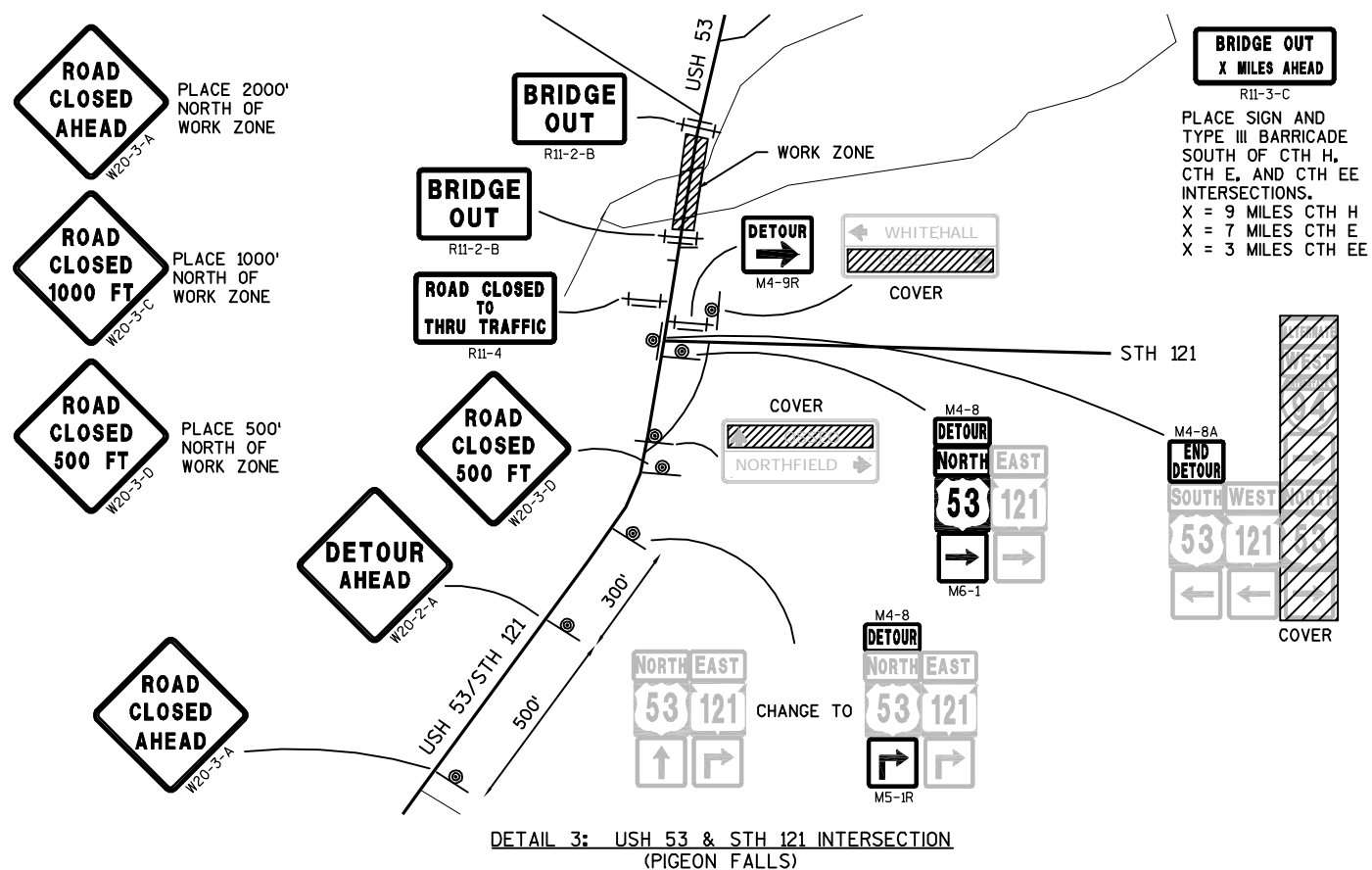
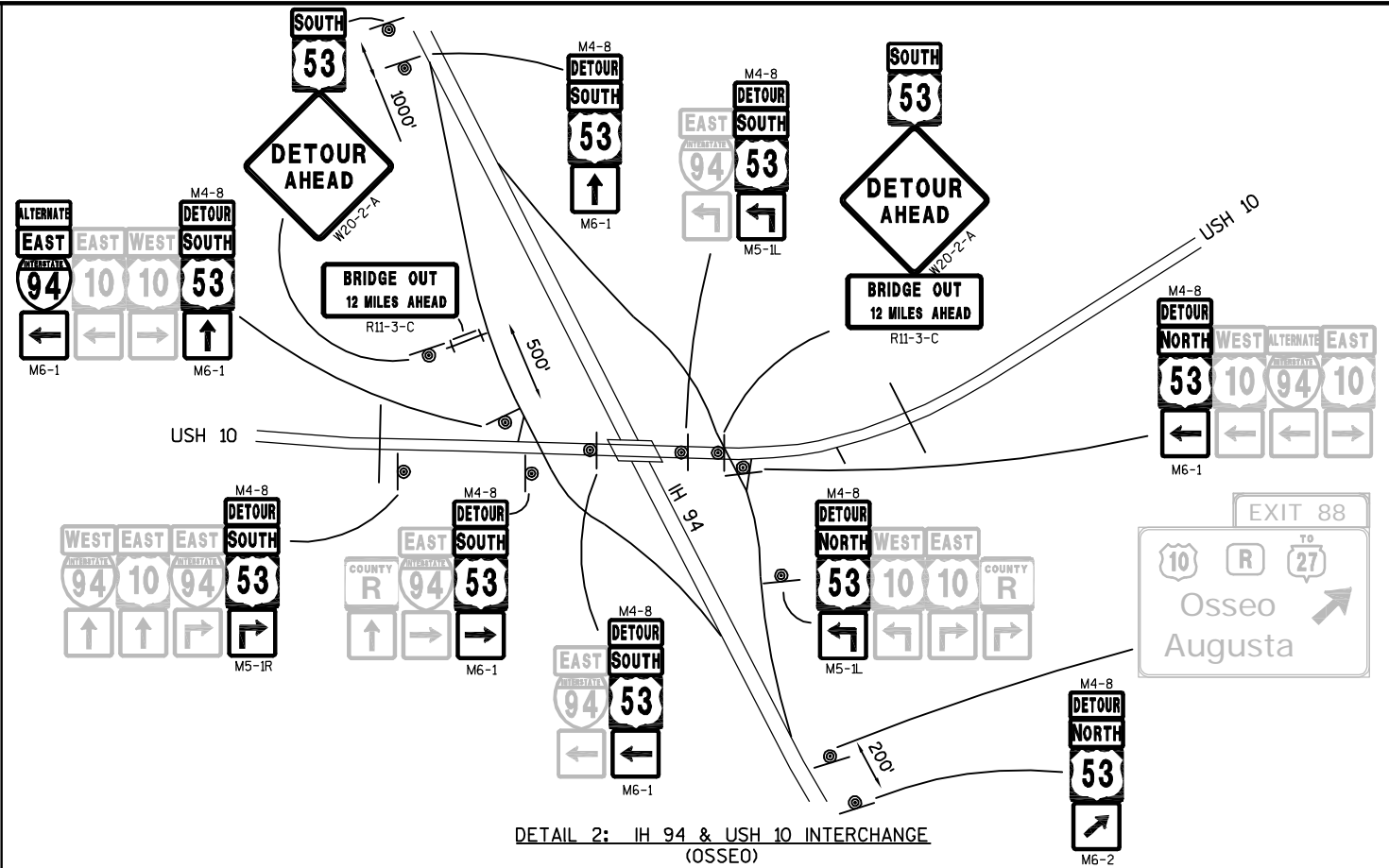
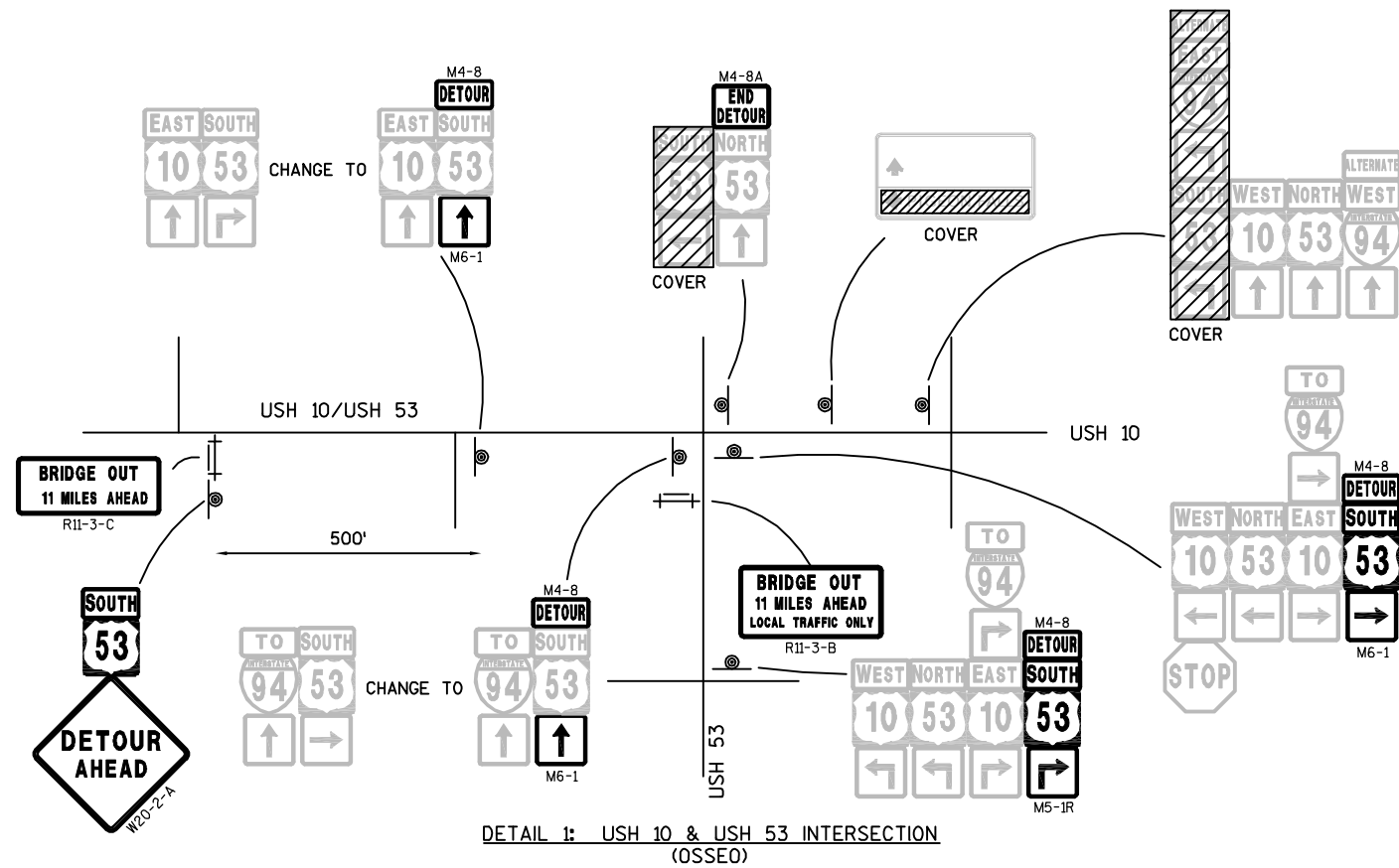
————— DETOUR ROUTE - STH 121, IH 94, USH 10  
- - - - - ALT IH 94 ROUTE - STH 121, USH 12/STH 27, USH 10

SEE DETAIL 5

SEE DETAIL 6

# DETOUR ROUTE

1. ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF TRAFFIC CONTROL DEVICES (WMUTCD)
2. THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
3. DURING HOURS OF DARKNESS, ALL BARRICADES USED TO SHIELD A HAZARD SHALL BE EQUIPPED WITH TYPE "A" (LOW-INTENSITY FLASHING) LIGHTS AND DEVICES USED TO DELINEATE A TRAVEL PATH SHALL BE EQUIPPED WITH TYPE "C" (STEADY BURN) LIGHTS.
4. "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACK-GROUND SHALL BE ORANGE
5. ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED
6. ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE INCLUDING PRE-EXISTING SIGNING IN THE VICINITY, SHALL BE COVERED OR REMOVED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS, OR AS DIRECTED BY THE ENGINEER IN THE FIELD.
7. ALL ALTERNATE ROUTE SIGNS SHALL BE INTERSTATE BLUE





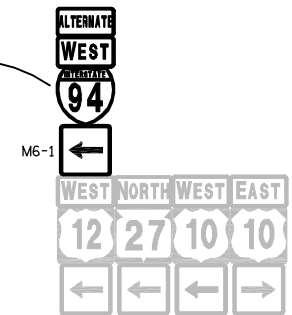
PLACE 2 SETS OF REASSURANCE SIGNING EACH DIRECTION ALONG USH 94 BETWEEN EXITS 88 & 98. PLACE REASSURANCE SIGNING AT DOWNSTREAM END (EACH DIRECTION) OF CTH FF, CTH G, AND CTH P. 30 TOTAL SIGNS REQUIRED.



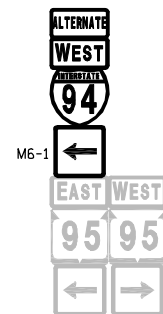
PLACE REASSURANCE SIGNING AT DOWNSTREAM END (EACH DIRECTION) OF CTH R, CTH G, CTH M, CTH T, USH 12/STH 27 NORTH, CTH B (WEST), CTH F (HUMBIRD), CTH B (EAST), CHERRY ROAD, CTH F (ALMA CENTER), HIXTON LEWIS ROAD, AND CTH FF. 72 TOTAL SIGNS REQUIRED.

USH 10/USH 12/STH 27

USH 10



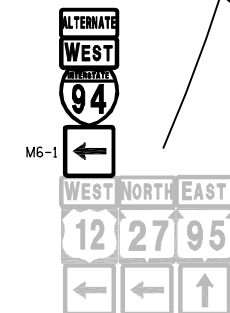
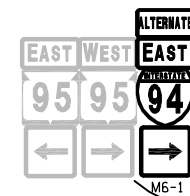
DETAIL 7: USH 12/STH 27 & USH 10 INTERSECTION (FAIRCHILD)



CHANGE TO



DETAIL 5: STH 121 & STH 95 INTERSECTION (ALMA CENTER)



DETAIL 6: USH 12/STH 27 & STH 95 INTERSECTION (MERRILLAN)

DATE 15MAR16		E S T I M A T E O F Q U A N T I T I E S			
LINE					1630-02-70
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTI TY
0030	204.0110	Removing Asphalt ic Surface	SY	230.000	230.000
0040	204.0120	Removing Asphalt ic Surface Milling	SY	270.000	270.000
0050	204.0150	Removing Curb & Gutter	LF	95.000	95.000
0060	204.0155	Removing Concrete Sidewalk	SY	15.000	15.000
0100	213.0100	Finishing Roadway (project) 01. 1630-02-70	EACH	1.000	1.000
0130	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	95.000	95.000
0140	415.0070	Concrete Pavement 7-Inch	SY	110.000	110.000
0150	415.0410	Concrete Pavement Approach Slab	SY	120.000	120.000
0160	455.0605	Tack Coat	GAL	20.000	20.000
0170	465.0105	Asphalt ic Surface	TON	40.000	40.000
0220	502.3200	Protective Surface Treatment	SY	710.000	710.000
0260	509.0301	Preparation Decks Type 1	SY	90.000	90.000
0270	509.0302	Preparation Decks Type 2	SY	30.000	30.000
0280	509.0500	Cleaning Decks	SY	695.000	695.000
0290	509.1200	Curb Repair	LF	130.000	130.000
0300	509.1500	Concrete Surface Repair	SF	10.000	10.000
0310	509.2000	Full-Depth Deck Repair	SY	1.000	1.000
0320	509.2500	Concrete Masonry Overlay Decks	CY	54.000	54.000
0330	601.0409	Concrete Curb & Gutter 30-Inch Type A	LF	45.000	45.000
0340	601.0411	Concrete Curb & Gutter 30-Inch Type D	LF	50.000	50.000
0350	602.0415	Concrete Sidewalk 6-Inch	SF	110.000	110.000
0420	618.0100	Maintenance And Repair of Haul Roads (project) 01. 1630-02-70	EACH	1.000	1.000
0440	619.1000	Mobilization	EACH	0.350	0.350
0470	628.1905	Mobilizations Erosion Control	EACH	1.000	1.000
0480	628.1910	Mobilizations Emergency Erosion Control	EACH	1.000	1.000
0500	628.7015	Inlet Protection Type C	EACH	2.000	2.000
0530	642.5001	Field Office Type B	EACH	0.500	0.500
0540	643.0100	Traffic Control (project) 01. 1630-02-70	EACH	1.000	1.000
0570	643.0420	Traffic Control Barricades Type III	DAY	990.000	990.000
0580	643.0705	Traffic Control Warning Lights Type A	DAY	1,530.000	1,530.000
0600	643.0900	Traffic Control Signs	DAY	765.000	765.000
0610	643.0920	Traffic Control Covering Signs Type II	EACH	6.000	6.000
0620	643.2000	Traffic Control Detour (project) 01. 1630-02-70	EACH	1.000	1.000
0640	643.3000	Traffic Control Detour Signs	DAY	10,980.000	10,980.000
0650	646.0106	Pavement Marking Epoxy 4-Inch	LF	730.000	730.000
0710	650.9910	Construction Staking Supplemental Control (project) 01. 1630-02-70	LS	1.000	1.000
0740	690.0150	Sawing Asphalt	LF	150.000	150.000
0750	715.0415	Incentive Strength Concrete Pavement	DOL	610.000	610.000
0770	SPV.0060	Special 01. Grading, Shaping, And Finishing Structure Approaches B-61-0058	EACH	1.000	1.000



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CATEGORY	STATION TO	STATION	SIDE	WIDTH	THICKNESS		SY	SY	SY	SY	GAL	TON	LF
				(FT)	(IN)	LAYERS							
0010	314+08	- 314+33	LT/RT	44	2.0 - 3.5	1	-	122	-	-	9	19	51
0010	314+33	- 1+55	LT/RT	46			110	-	51	58	-	-	46
0010	2+85	- 3+08	LT/RT	46			120	-	59	62	-	-	53
0010	3+08	- 3+33	LT/RT	53	2.0 - 3.0	1	-	148	-	-	11	21	-
0010	UNDISTURBED						-	-	-	-	-	-	-
TOTAL 0010							230	270	110	120	20	40	150

CATEGORY	STATION TO	STATION	SIDE	TON	REMARKS
0010	314+08 -	314+33	LT/RT	8	CURB & GUTTER
0010	314+33 -	1+55	LT/RT	44	CURB & GUTTER/SI DEWALK/APPROACH SLABS
0010	2+85 -	3+08	LT/RT	43	CURB & GUTTER/SI DEWALK/APPROACH SLABS
0010	UNDI STRI BUTED				
TOTAL 0010				95	

CATEGORY	STATION TO	STATION	SIDE	LF	REMARKS
0010	314+08 -	3+33	LT	225	LT WHITE EDGELINE
0010	314+08 -	3+33	RT	225	RT WHITE EDGELINE
0010	314+08 -	3+33	CL	280	YELLOW CENTERLINE
TOTAL				730	

CATEGORY	STATION TO	STATION LOCATION	LF	SY	LF	LF	SF	EA
0010	314+08 - 314+33	LT/RT	50	-	-	50	-	-
0010	314+33 - 1+64	RT	31	7	31	-	52	-
0010	2+95 - 3+08	RT	14	8	14	-	58	-
0010	UNDI STRI BUTED		-	-	-	-	-	2
TOTAL 0010			95	15	45	50	110	2

CATEGORY	DAYS	TYPE T1		TYPE A		SIGNS		TYPE T1		DETOUR SIGNS		REMARKS
		643. 0420		643. 0705		643. 0900		643. 0920		643. 3000		
		#	DAYS	#	DAYS	#	DAYS	EA		#	DAYS	
0010	45	22	990	34	1, 530	17	765	6		244	10, 980	
		990		1, 530		765		6		10, 980		

SPV. 0060. 01						
CATEGORY	LOCATION	EA	CY	SY	CWT	LB
0010	B-61-58	1	90	5	0. 01	1
TOTAL 0010		1	90	5	0. 01	1

\*\*ITEMS AND QUANTITIES LISTED FOR INFORMATION ONLY; NON-BID ITEMS

PROJECT NUMBER:	1630-02-70
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HWY: USH 53

COUNTY: TREMPEALEAU

## MISCELLANEOUS QUANTITIES

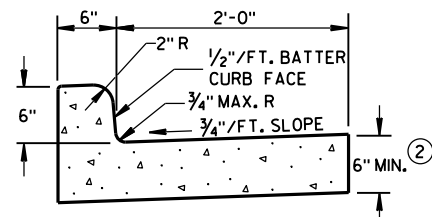
SHEET NO:

3

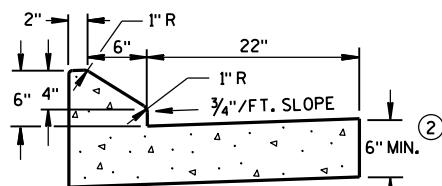


Standard Detail Drawing List

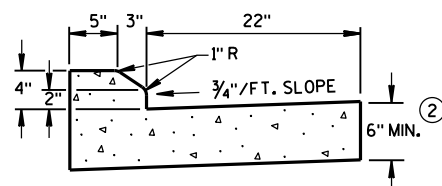
08D01-18	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08E10-02	INLET PROTECTION TYPE A, B, C AND D
13A03-06	CONCRETE PAVEMENT SHOULDERS
13B02-08A	CONCRETE PAVEMENT APPROACH SLAB
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C08-16A	PAVEMENT MARKING (MAINLINE)



TYPES A & D ①

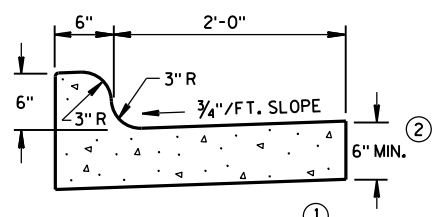


6" SLOPED CURB TYPES G & J ①



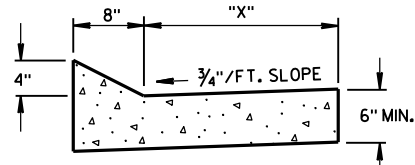
4" SLOPED CURB TYPES G & J ①

CONCRETE CURB & GUTTER 30"



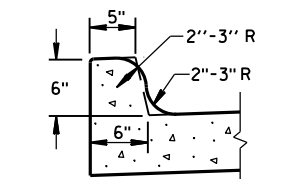
TYPES K & L ①

CONCRETE CURB & GUTTER 30"

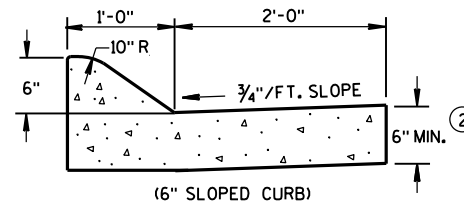


TYPES TBT & TBT ①  
CONCRETE CURB & GUTTER

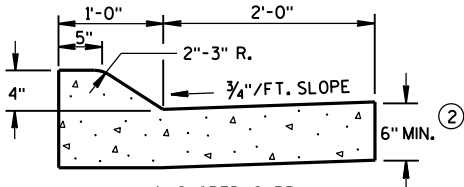
TBT & TBT	"X"
30"	22"
36"	28"



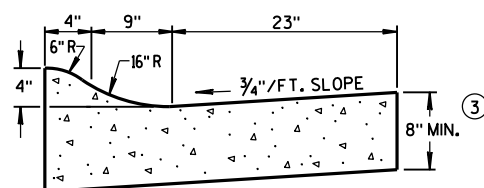
OPTIONAL CURB SHAPE  
FOR TYPES K & L ①



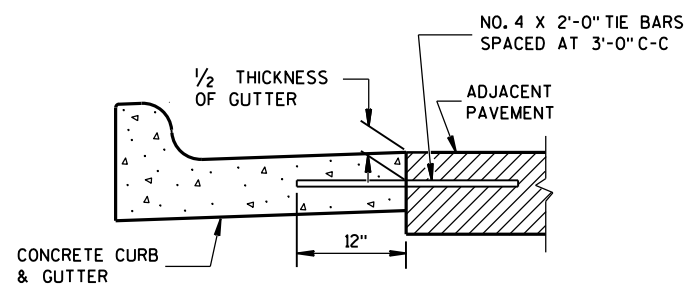
(6" SLOPED CURB)



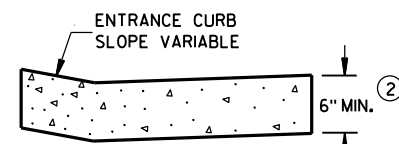
TYPES A & D ①



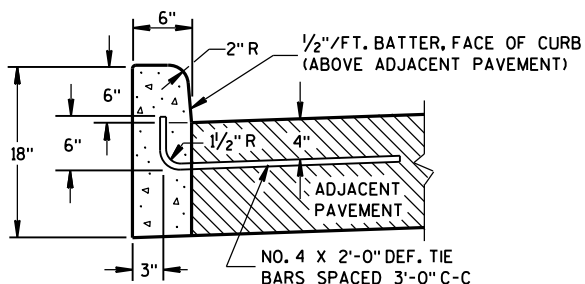
4" SLOPED CURB TYPES R & T ① ④  
CONCRETE CURB & GUTTER 36"



TYPICAL TIE BAR LOCATION ①

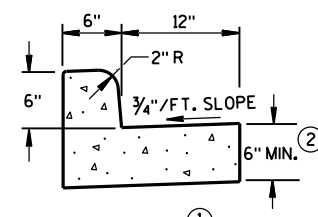


DRIVEWAY ENTRANCE CURB  
(WHEN DIRECTED BY THE ENGINEER)

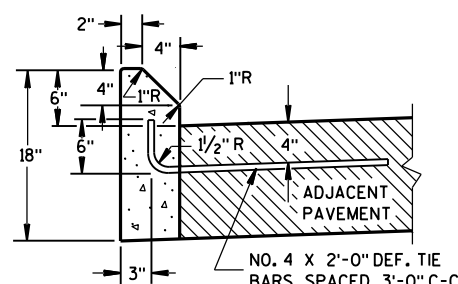


TYPES A & D ①

CONCRETE CURB



TYPES A & D  
CONCRETE CURB & GUTTER 18"



TYPES G & J ①

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

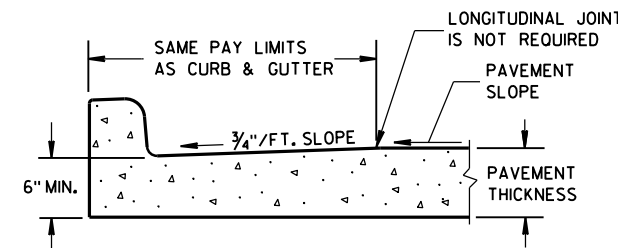
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

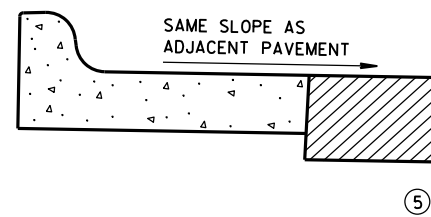
WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

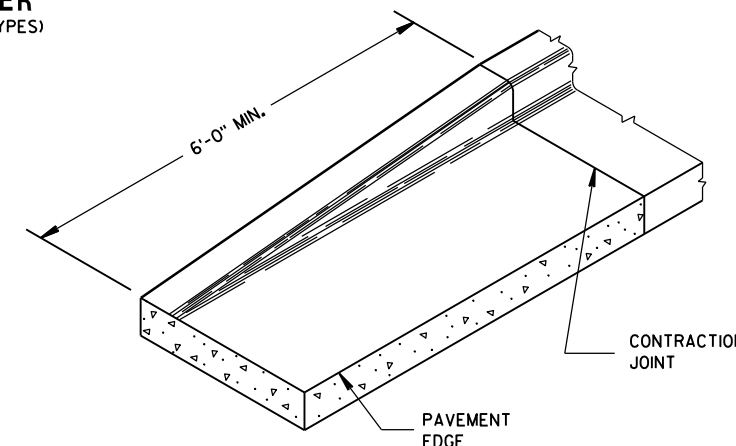
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ④ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑤ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



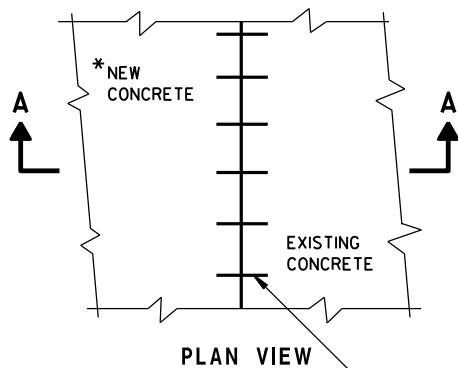
PARTIAL SECTION OF PAVEMENT  
WITH INTEGRAL CURB & GUTTER



REVERSE SLOPE GUTTER  
(TYPICAL FOR ALL CURB & GUTTER TYPES)



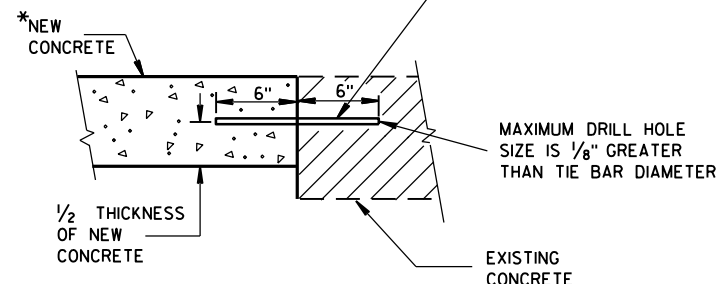
END SECTION CURB & GUTTER



PLAN VIEW

\*NEW CURB & GUTTER,  
SURFACE DRAINS,  
CONCRETE PAVEMENT  
OR OTHER NEW CONCRETE.

NO. 6 TIE BARS SPACED 2'-6" C-C,  
INSTALLED PERPENDICULAR  
TO THE LONGITUDINAL JOINT.



SECTION A-A  
TIE BARS DRILLED  
INTO EXISTING PAVEMENT

MAXIMUM DRILL HOLE  
SIZE IS 1/8" GREATER  
THAN TIE BAR DIAMETER

EXISTING  
CONCRETE

CONCRETE CURB, CONCRETE  
CURB & GUTTER AND TIES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June, 2015  
DATE  
FHWA

/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER





**INLET PROTECTION, TYPE A**

**GENERAL NOTES**

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B  
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



**INLET PROTECTION, TYPE C (WITH CURB BOX)**

**INSTALLATION NOTES**

**TYPE B & C**

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

**TYPE D**

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLOWER THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



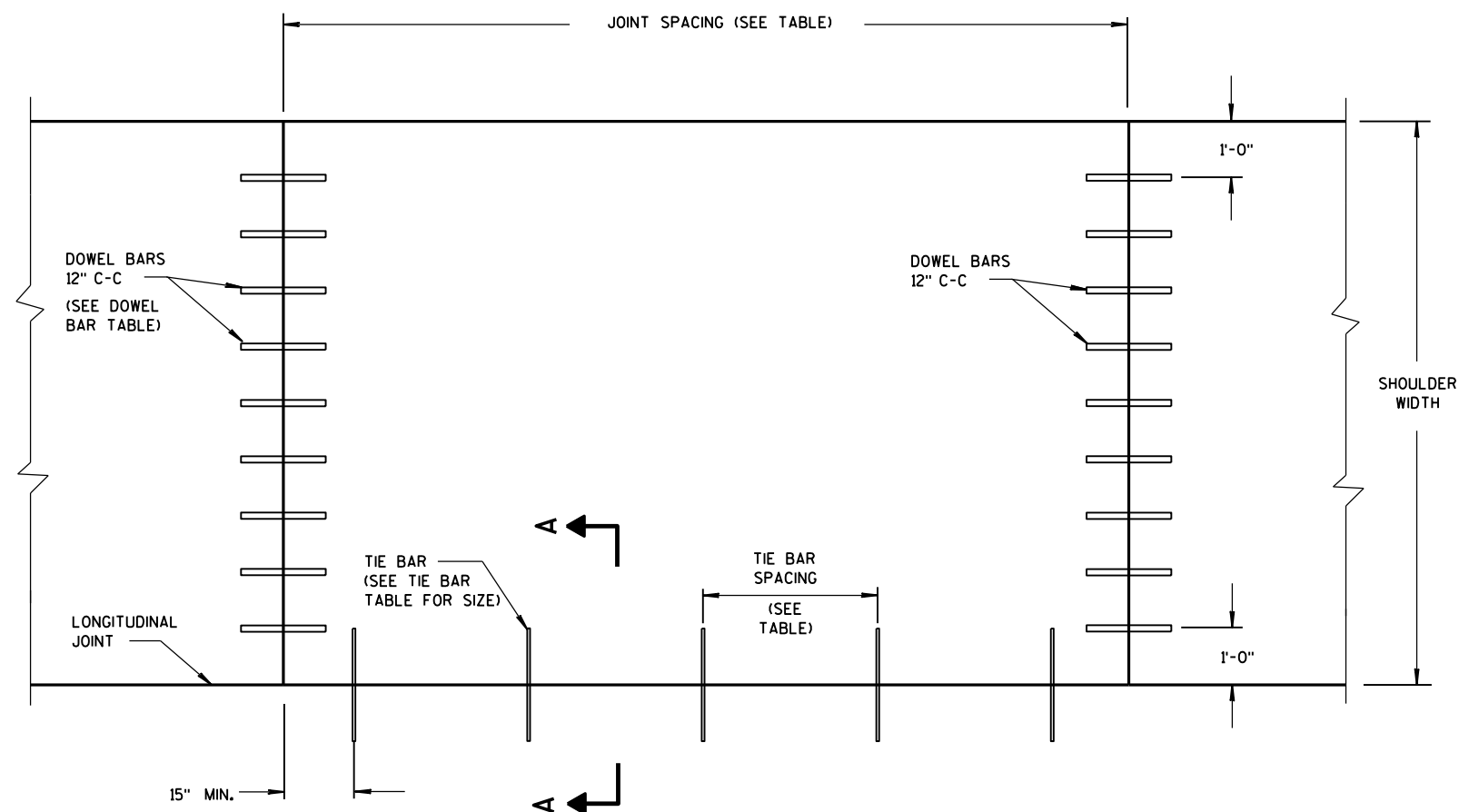
**INLET PROTECTION, TYPE D**

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

**INLET PROTECTION  
TYPE A, B, C, AND D**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
10/16/02 /S/ Beth Cannestra  
DATE  
FHWA CHIEF ROADWAY DEVELOPMENT ENGINEER



PLAN VIEW  
CONCRETE PAVEMENT SHOULDER

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

\* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

\*\* CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

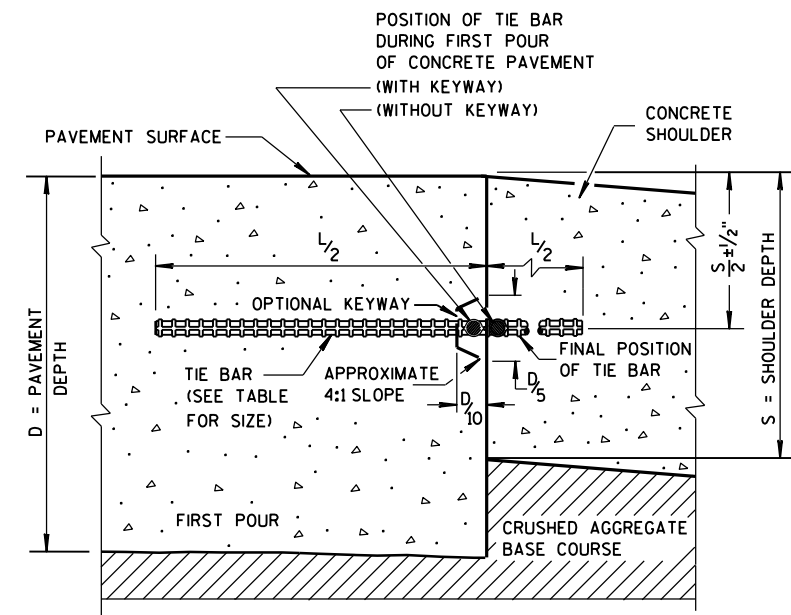
## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRANSVERSE JOINT DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

FINISH THE SHOULDER PAVEMENT CONFORMING TO SUBSECTION 415.3.8 OF THE STANDARD SPECIFICATIONS.

TIE BARS SHALL CONFORM TO SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.



SECTION A-A  
LONGITUDINAL CONSTRUCTION JOINT

PAVEMENT DEPTH, DOWEL BAR SIZE  
AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER***	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

\*\*\* FOR DOWELED CONCRETE SHOULDERS WITH TRAPEZOIDAL CROSS SECTIONS, CHOSE THE APPROPRIATE DOWEL BAR DIAMETER BASED ON THE SMALLER PAVEMENT DEPTH (LIKELY THE OUTSIDE EDGE OF THE SHOULDER). IF USING BASKETS, USE BASKETS FOR THE AVERAGE THICKNESS OF THE CROSS SECTION.

## CONCRETE PAVEMENT SHOULDERS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

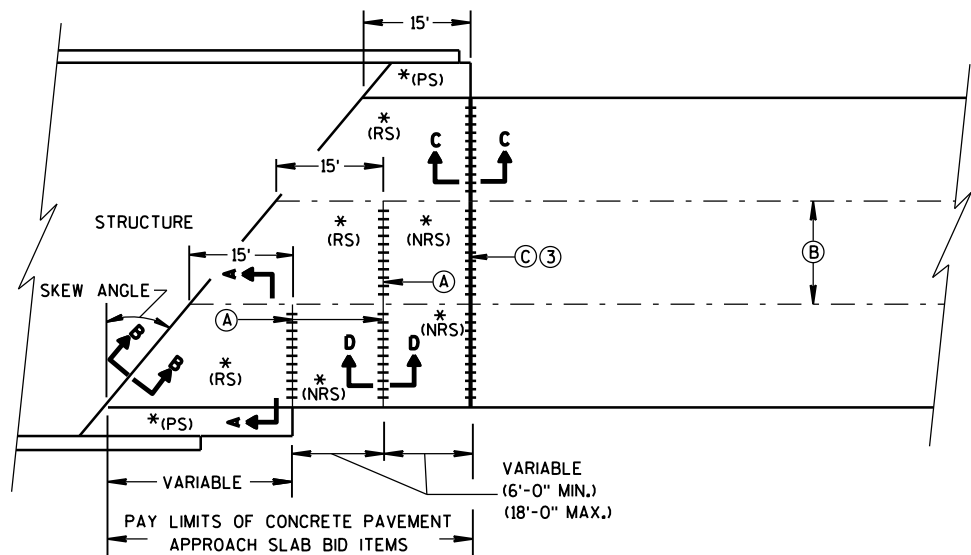
June, 2015

DATE

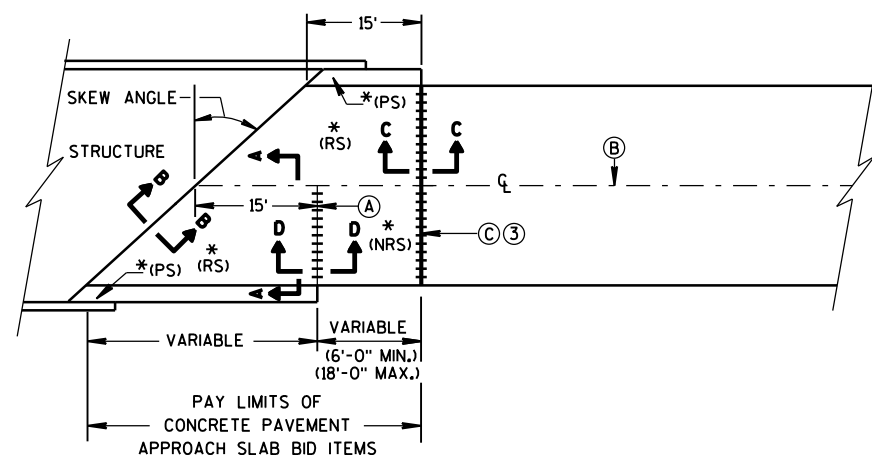
FHWA

/S/ Peter Kemp, P.E.

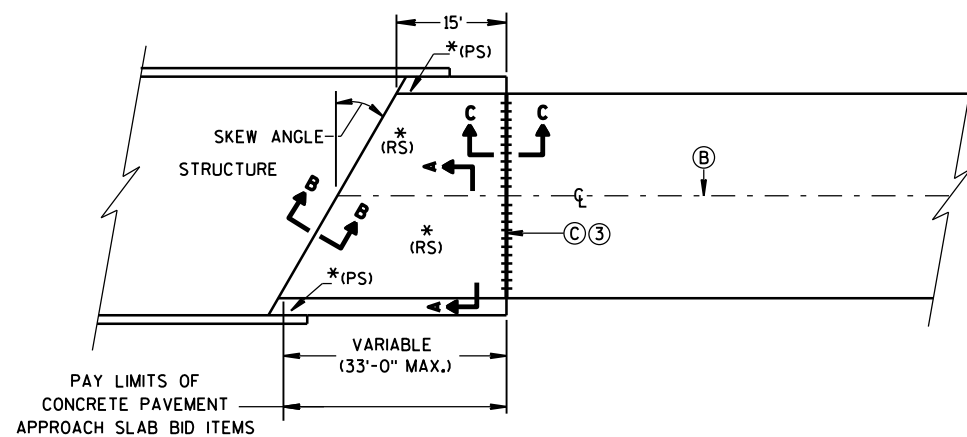
PAVEMENT SUPERVISOR



**SKewed APPROACH  
(PAVEMENT MORE THAN 2 LANES)**



**SKews > 20°  
(PAVEMENT WIDTH ≤ 30')**

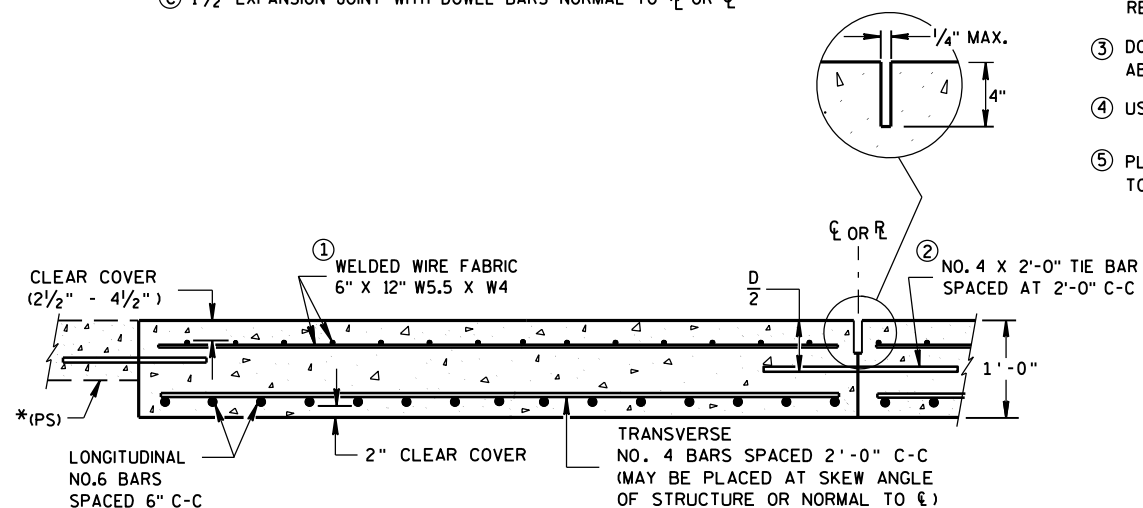


**SKews ≤ 20°  
(PAVEMENT WIDTH ≤ 30')  
APPROACH SLAB AND ADJACENT PAVEMENT**

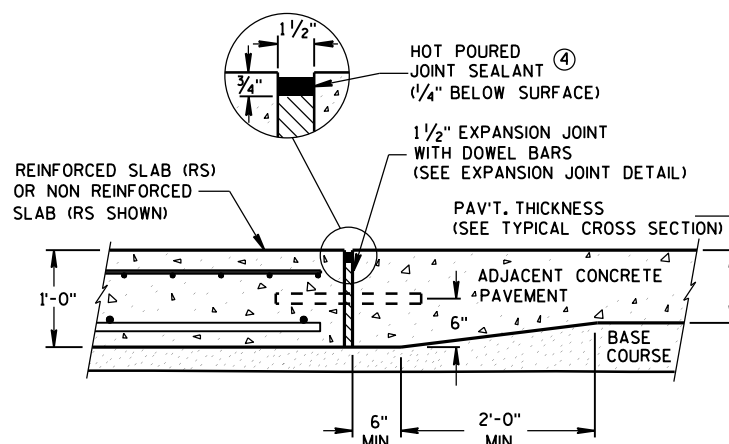
\* (RS) = REINFORCED CONCRETE SLAB  
\* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB  
(SEE DETAILS ELSEWHERE IN THE PLAN)  
\* (NRS) = NON-REINFORCED CONCRETE SLAB

\*\*\* STANDARD DOWEL BAR DIAMETER  
(SEE SDD 13C11, & SDD 13C13)

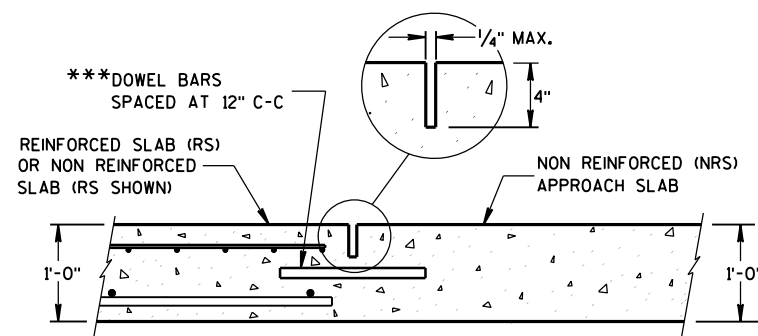
- (A) STANDARD CONTRACTION JOINT NORMAL TO  $\ell$  OR  $\ell_c$   
(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.  
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO  $\ell$  OR  $\ell_c$



**SECTION A-A  
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C  
TRANSITION DETAIL  
APPROACH SLAB TO ADJACENT PAVEMENT**



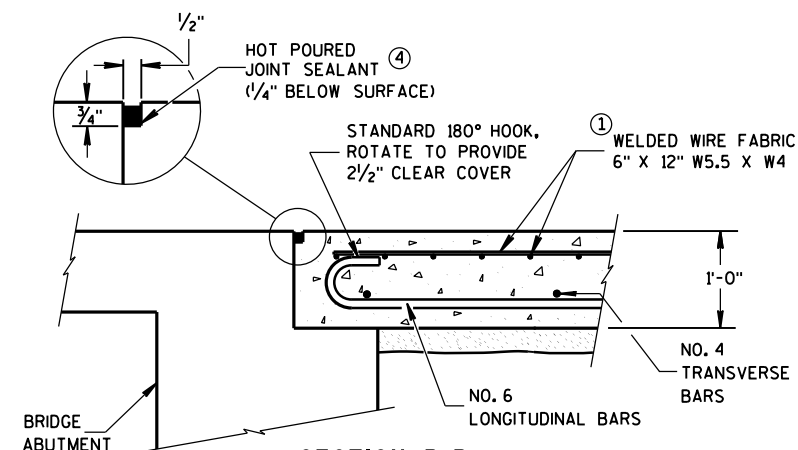
**SECTION D-D  
CONTRACTION JOINT**

## GENERAL NOTES

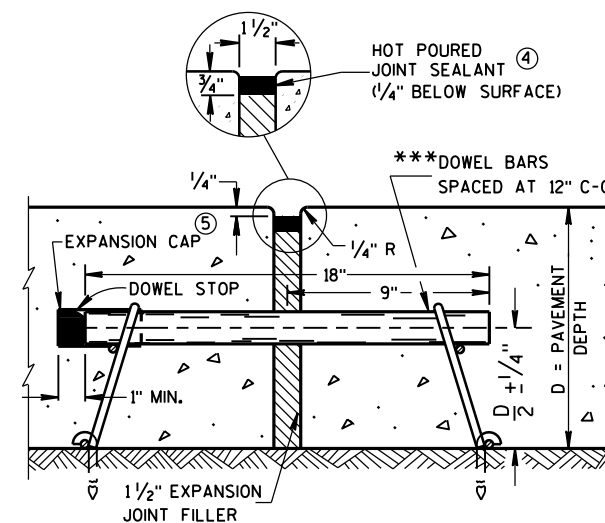
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B  
BEND DETAIL  
BOTTOM REINFORCEMENT**

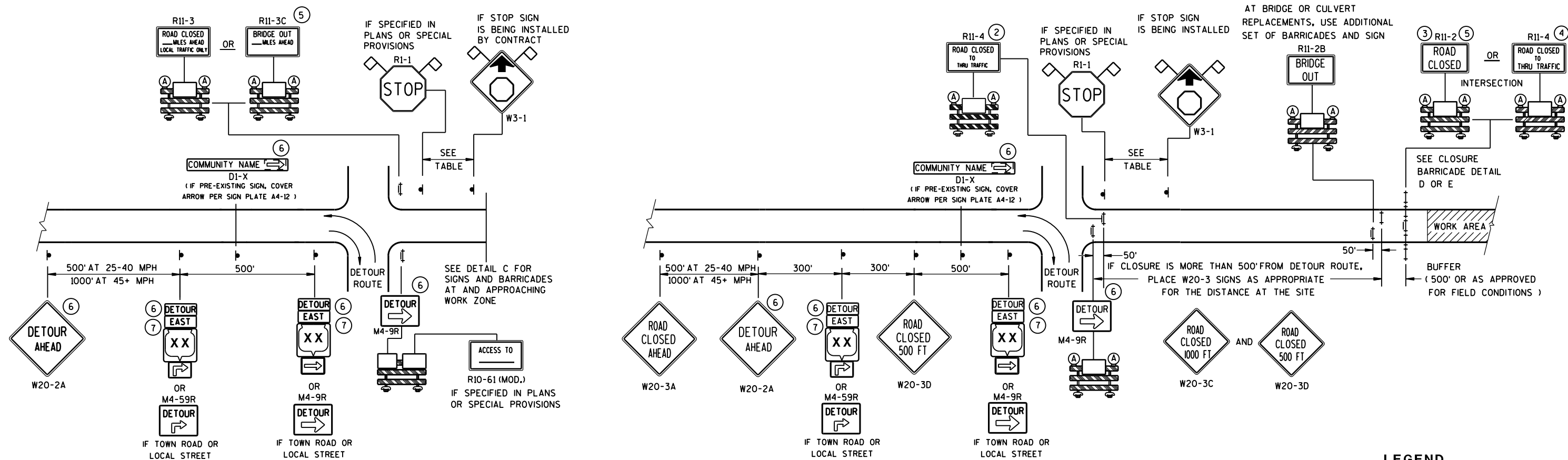


**EXPANSION JOINT DETAIL**

**CONCRETE PAVEMENT  
APPROACH SLAB**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

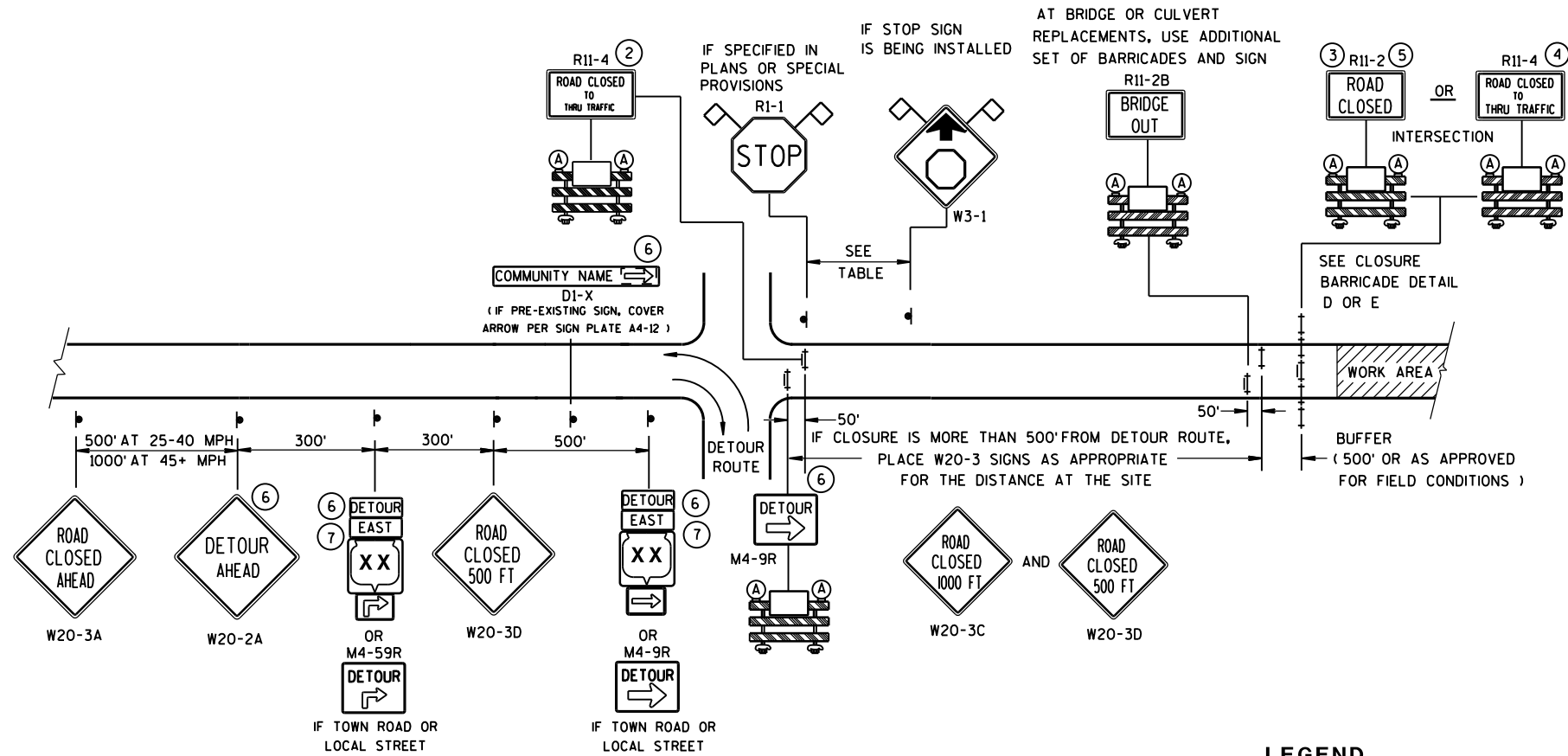
APPROVED  
June, 2015 /S/ Peter Kemp, P.E.  
DATE PAVEMENT SUPERVISOR  
FHWA



DETAIL A

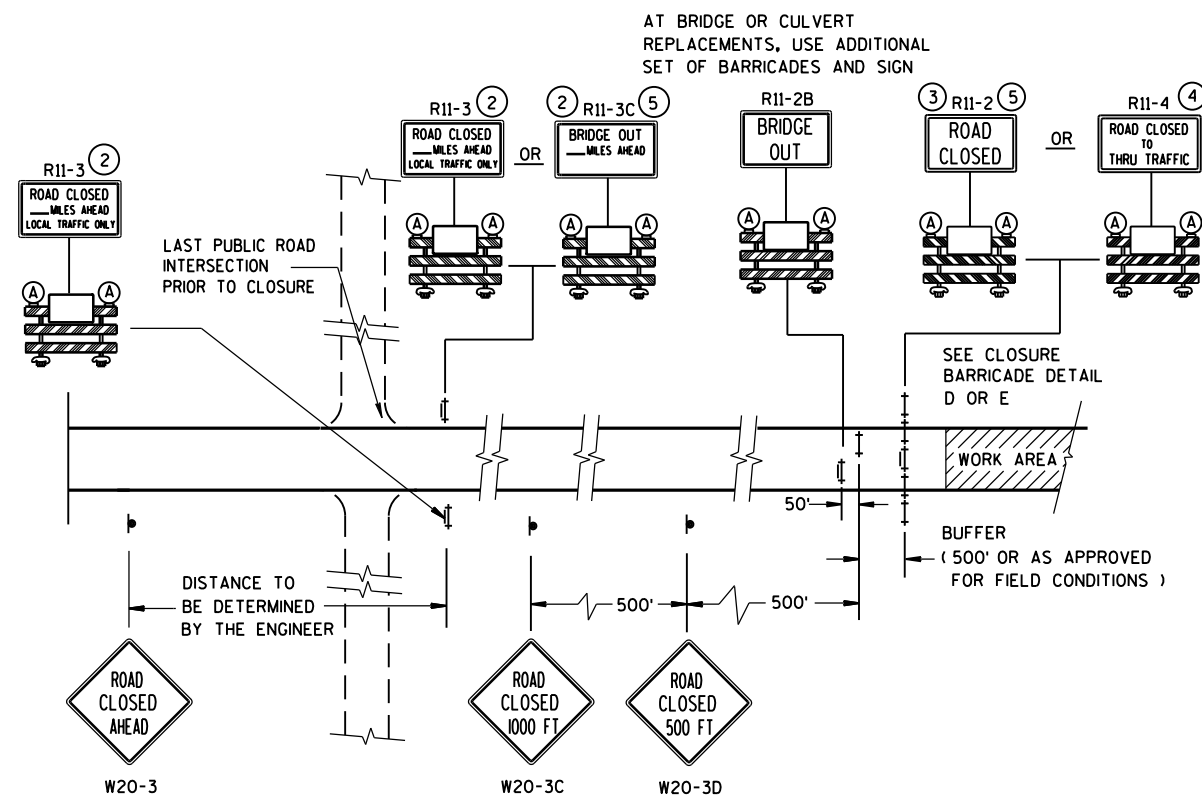
**MAINLINE CLOSURE WITH POSTED DETOUR**

WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN )



DETAIL B  
MAINLINE CLOSURE WITH POSTED DETOUR














WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN )



DETAIL C

**MAINLINE CLOSURE, NO POSTED DETOUR**

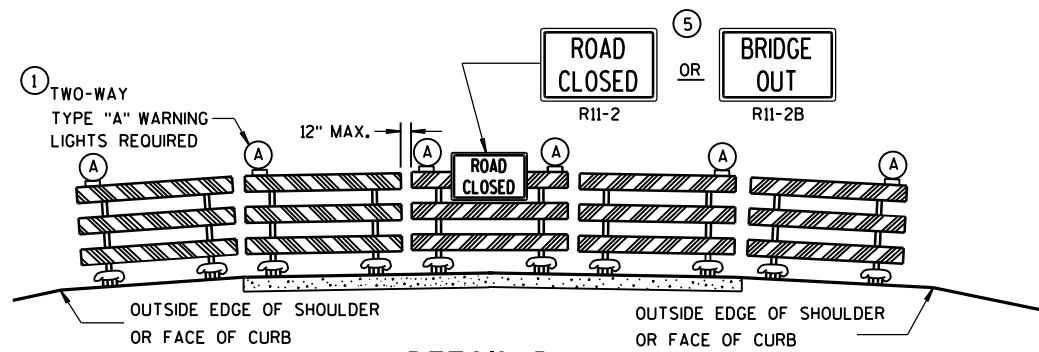
SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- # LEGEND
-  SIGN ON PERMANENT SUPPORT
-  TYPE III BARRICADE
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  TYPE "A" WARNING LIGHT (FLASHING)
-  WORK AREA
-  M4-8
-  M3-X
-  M1-4
- OR
-  M1-5A
- OR
-  M1-6
-  M05-1
- OR
-  M06-1
-  FLAGS, 16" X 16" MIN., (ORANGE)

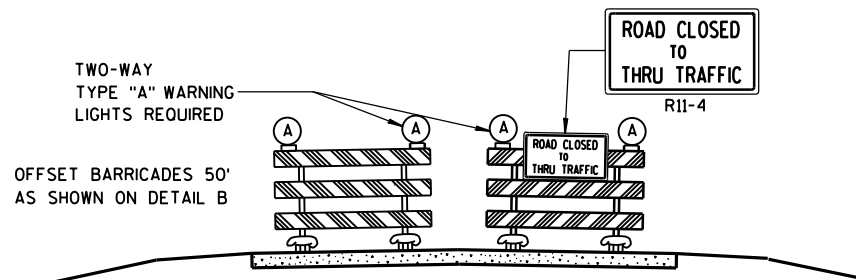
SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

<b>BARRICADES AND SIGNS FOR MAINLINE CLOSURES</b>	
<b>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</b>	
<b>Sept. 2015</b>	<b>/S/ Peter Amokobe Atepe</b>
<b>DATE</b>	<b>STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER</b>
<b>FHWA</b>	





DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW



DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

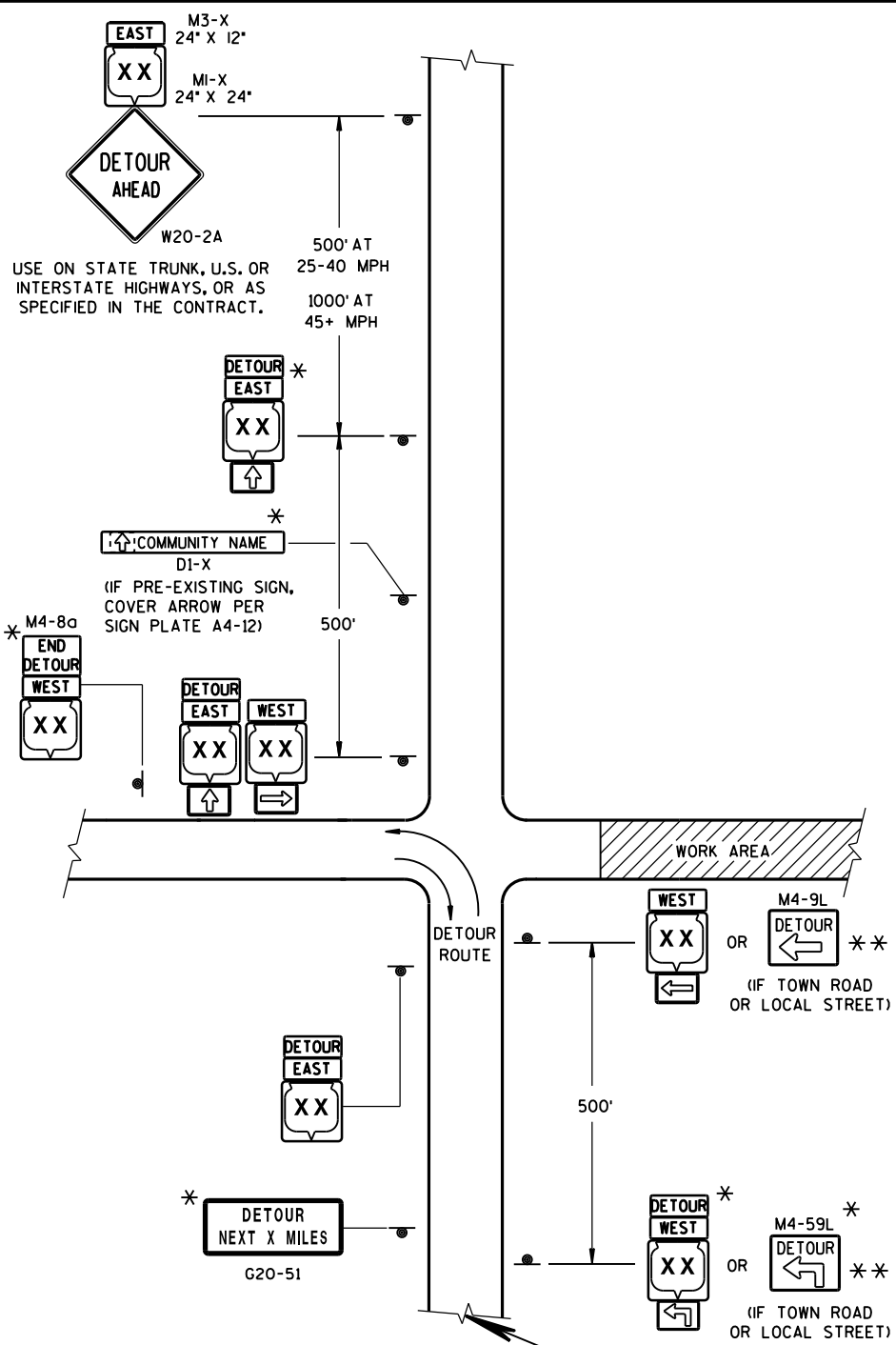
R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER



**LEGEND**

SIGN ON PERMANENT SUPPORT

WORK AREA

M4-8  
M3-X

OR OR   
MI-4 MI-5A MI-6

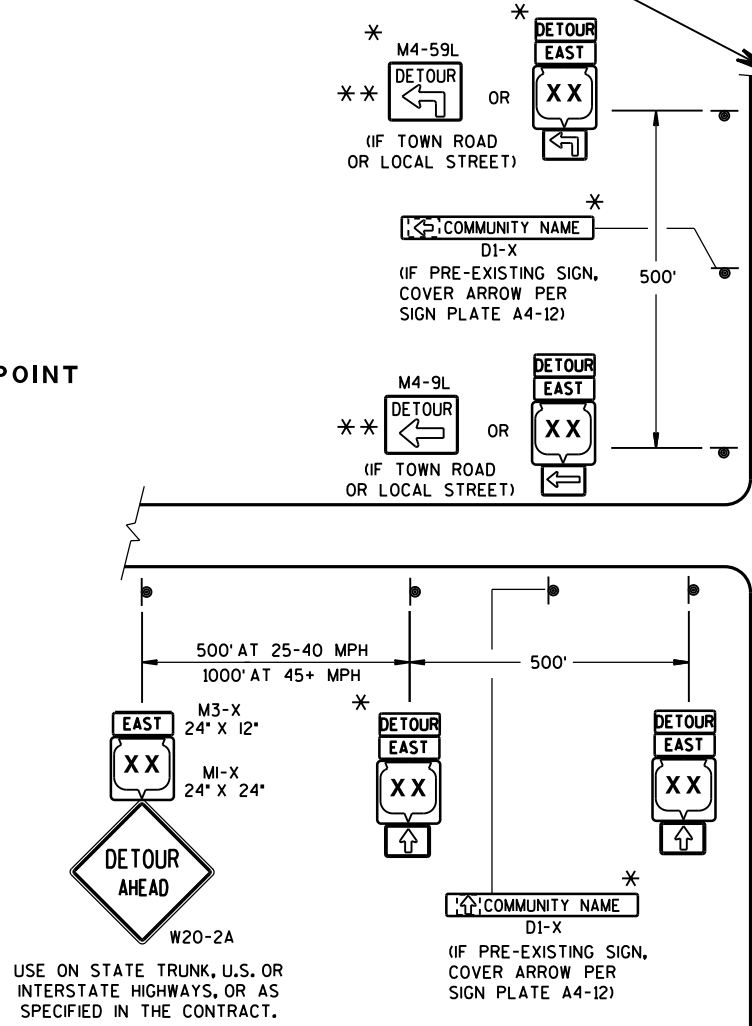
OR OR   
M05-1 M06-1 M06-1

SEE SPECIFIC PROJECT DETOUR  
SIGNING DETAIL SHEETS AND  
DETAIL A OR B ON SDD 15C2-SHEET "a"

THIS DRAWING PROVIDES GENERAL GUIDANCE  
ON TYPICAL DETOUR SIGN LAYOUT AND SPACING.  
SEE PROJECT DETOUR SIGNING SHEETS FOR  
SPECIFIC DETAILS FOR EACH PROJECT.

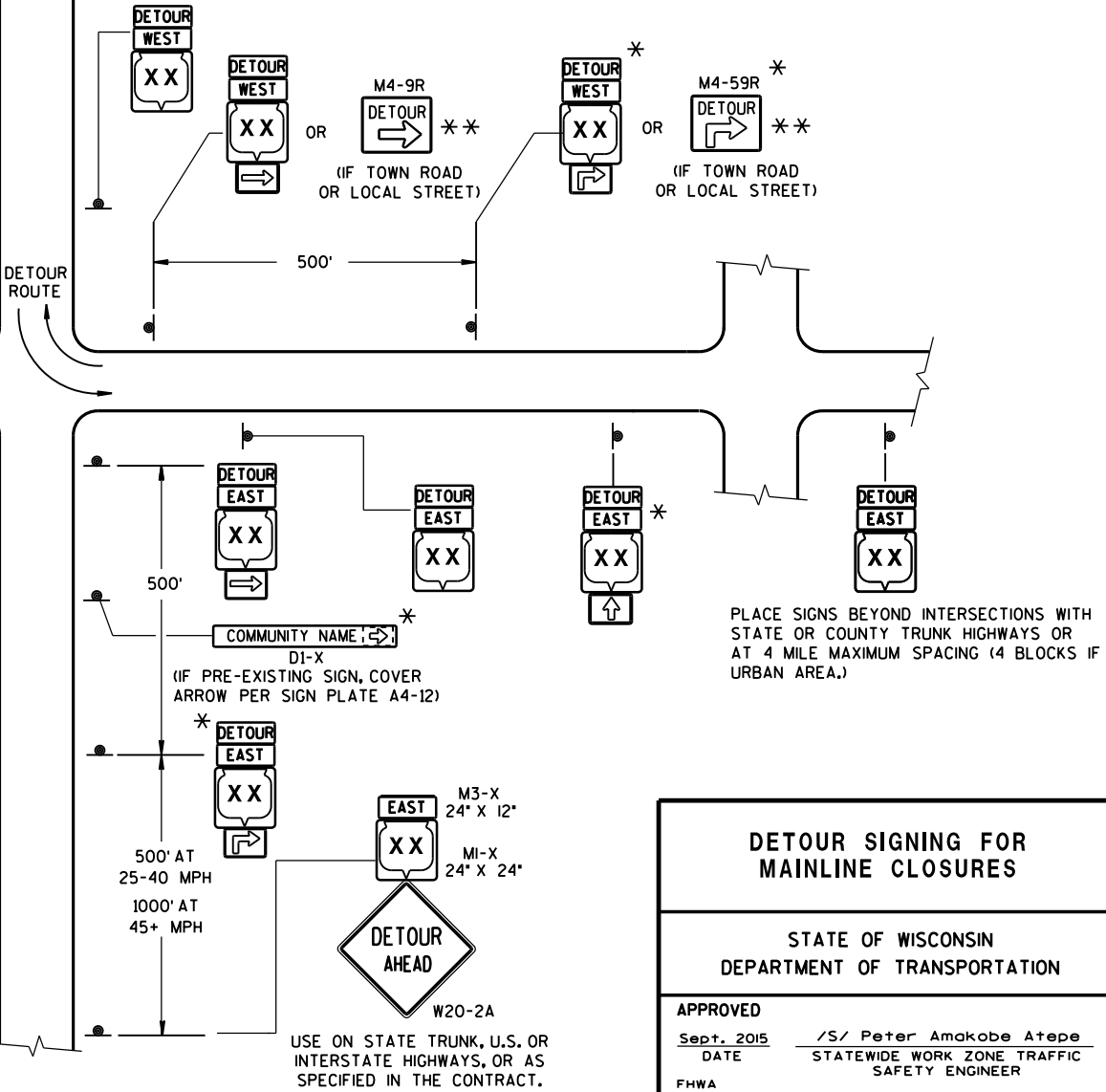
MATCH POINT

DETAIL F  
DETOUR SIGNING



GENERAL NOTES

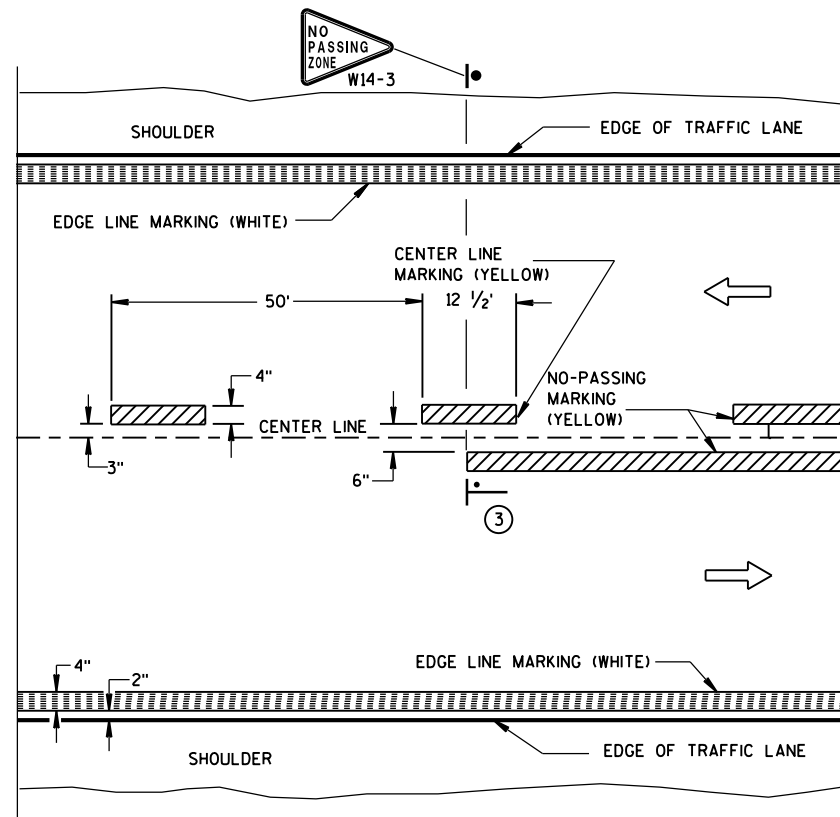
- THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.
- IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS, MODIFY EXISTING SIGNS WHERE POSSIBLE.
- THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.
- ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.
- SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.
- "MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
- SIGN SIZES SHALL BE AS FOLLOWS:
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
  - M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
  - MI-4, MI-5A, AND MI-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
  - M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
  - M4-9 SHALL BE 30" X 24".
  - M4-8a SHALL BE 24" X 18".
  - G20-51 SHALL BE 60" X 24".
  - W20-2 SHALL BE 48" X 48".
  - D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- \* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.
- \*\* FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.



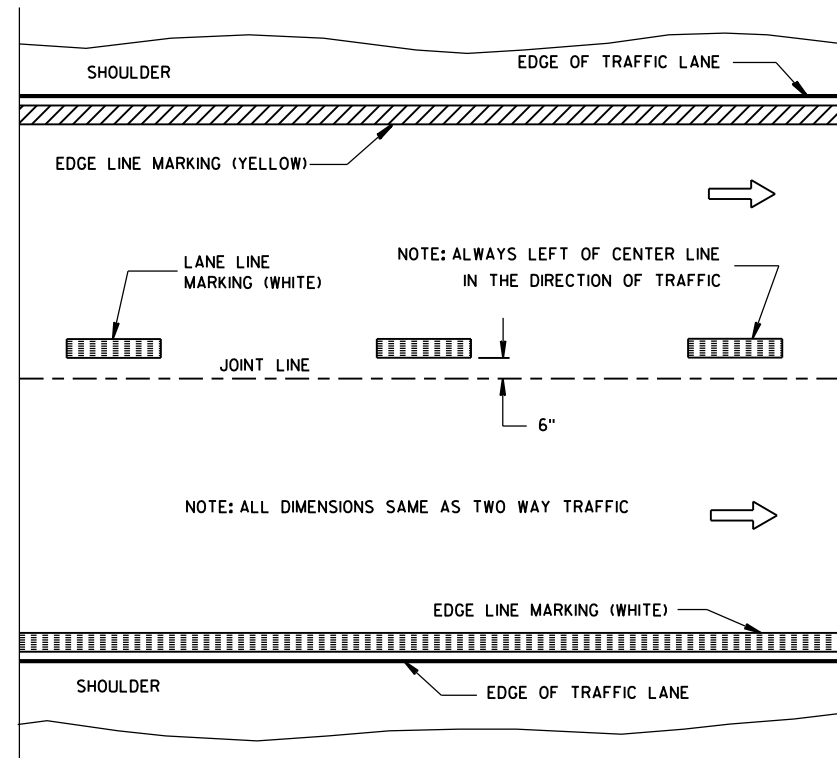
**DETOUR SIGNING FOR  
MAINLINE CLOSURES**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
DATE Sept. 2015 /S/ Peter Amakobe Atepe  
STATEWIDE WORK ZONE TRAFFIC  
SAFETY ENGINEER  
FHWA

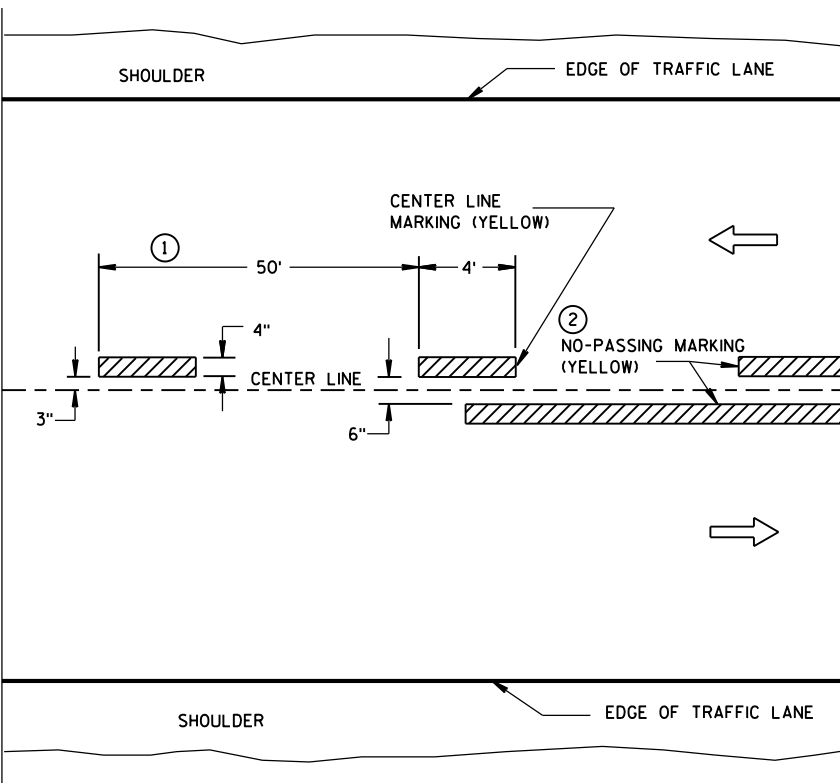


TWO WAY TRAFFIC

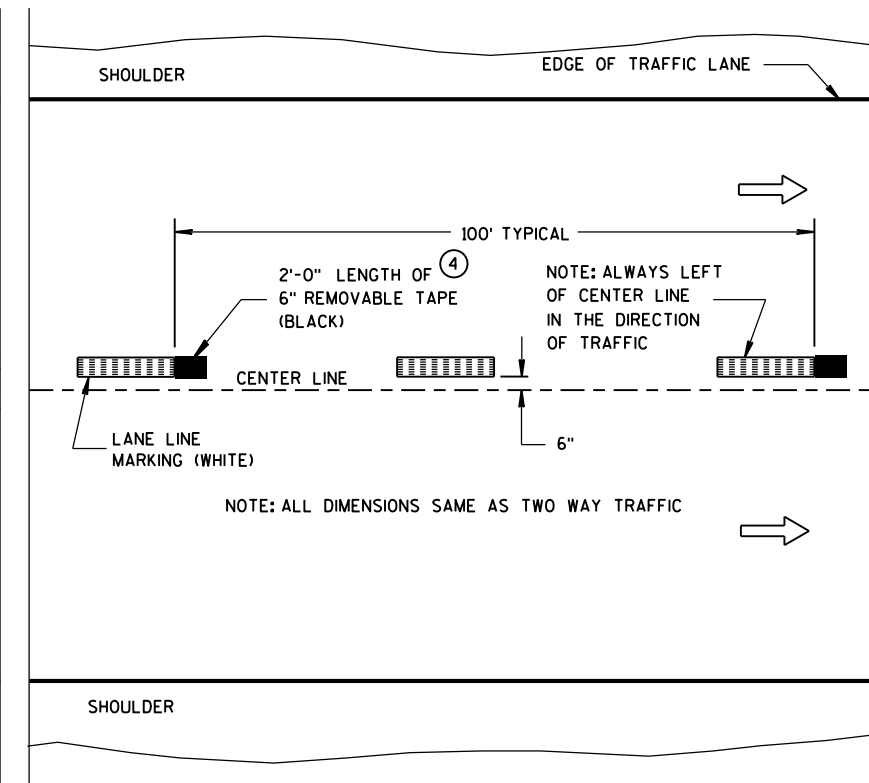


ONE WAY TRAFFIC

## PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING  
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

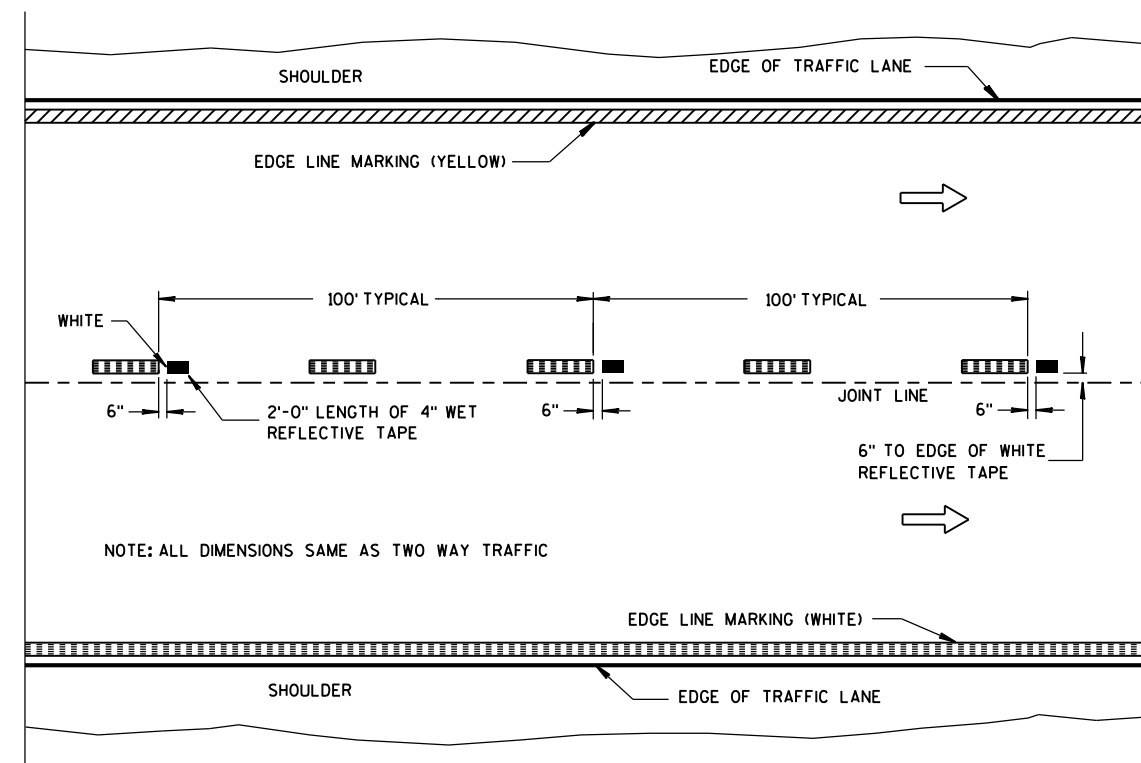
## GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

## NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO  
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

## LEGEND

- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING  
(MAINLINE)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
5-13-2013  
DATE  
FHWA

/S/ Travis Feltes  
STATE TRAFFIC ENGINEER

**GENERAL NOTES**

THE BRIDGE WILL BE CLOSED TO ALL TRAFFIC DURING CONSTRUCTION.

THE WORK INCLUDES CONCRETE MILL AND OVERLAY, CURB REPAIR, AND CONCRETE SURFACE REPAIR.

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.

ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY AT THE ABUTMENTS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".

PROFILE GRADE LINE SHALL BE DETERMINED IN THE FIELD BASED ON A MINIMUM OVERLAY THICKNESS OF 1½" PLACED ABOVE THE DECK SURFACE AFTER SURFACE PREPARATION. EXPECTED AVERAGE OVERLAY THICKNESS IS 2". IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN ½", CONTACT THE STRUCTURES DESIGN SECTION.

A MINIMUM OF 1-INCH OF CONCRETE SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "CLEANING DECKS".

PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, FULL-DEPTH DECK REPAIR, AND CONCRETE SURFACE REPAIR ARE BASED ON THE PLANS AND AS DETERMINED BY THE ENGINEER. DECK PREPARATION AND FULL-DEPTH REPAIRS SHALL BE FILLED WITH "CONCRETE MASONRY OVERLAY DECKS".

ALL REMOVAL LINES NOT COVERED WITH AN OVERLAY SHALL BE DEFINED BY A 1" DEEP SAW CUT AT THE CONCRETE SURFACES.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE OVERLAY AND TO THE CONCRETE CURB REPAIR.

ELEVATIONS ARE REFERENCE TO THE NAVD88 DATUM.

**DESIGN DATA****LIVE LOAD:**

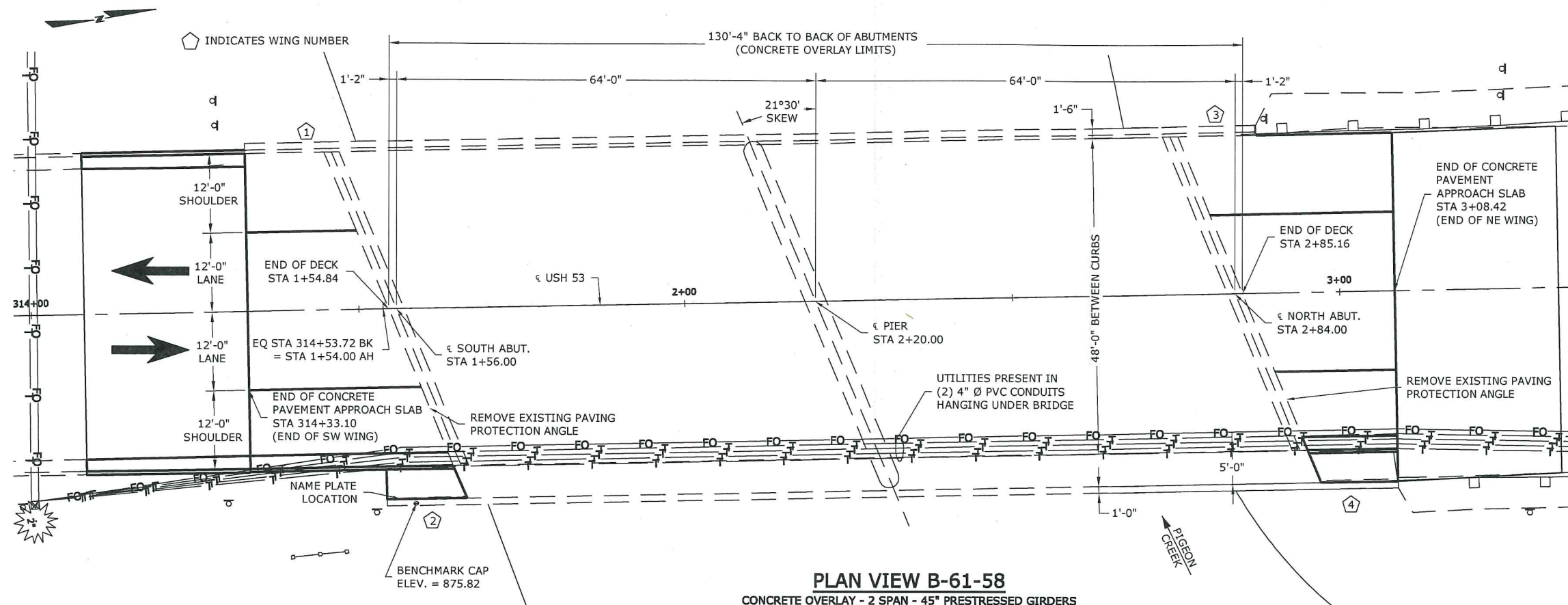
INVENTORY RATING \_\_\_\_\_ HS17  
OPERATING RATING \_\_\_\_\_ HS28  
MAX. STD. PERMIT VEHICLE LOAD \_\_\_\_\_ 190 KIPS

**MATERIAL PROPERTIES:**

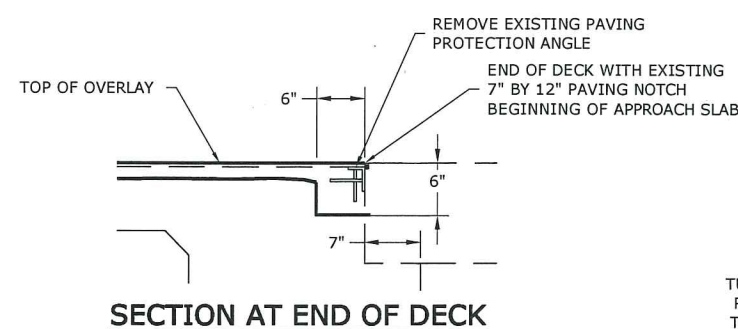
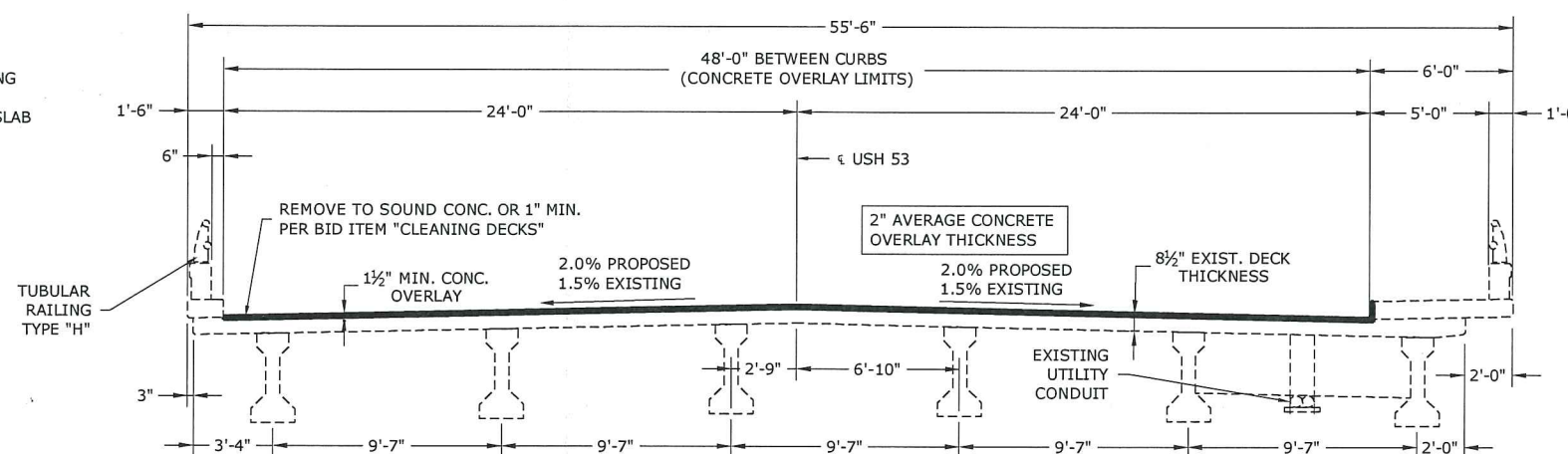
CONCRETE MASONRY OVERLAY DECKS \_\_\_\_\_  $f'_c = 4000\text{psi}$

**TRAFFIC DATA:**

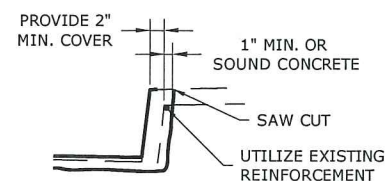
A.D.T. (2015) = 2,850  
A.D.T. (2035) = 3,375  
D.H.V. (2035) = 189 (5.6%)  
D.D. = 60 - 40  
T. (A.D.T.) = 8.4%  
DESIGN SPEED = 35 MPH  
ESALS = 773,800

**PLAN VIEW B-61-58**

CONCRETE OVERLAY - 2 SPAN - 45° PRESTRESSED GIRDERS

**SECTION AT END OF DECK****CROSS SECTION THRU ROADWAY - USH 53**

(LOOKING NORTH)

**CURB REPAIR DETAIL****LIST OF DRAWINGS**

1. CONCRETE OVERLAY

**BENCH MARK**


EXISTING BENCH MARK ON B-61-0058  
ELEVATION = 875.82

WISDOT BRIDGE OFFICE CONTACT:  
WILLIAM DREHER (608) 266-8489

DESIGN CONSULTANT CONTACT:  
STEVE POETHKE (715) 234-7008

**TOTAL ESTIMATED QUANTITIES**

BID ITEM NO.	BID ITEMS	UNIT	TOTAL
502.3200	PROTECTIVE SURFACE TREATMENT	SY	710
509.0301	PREPARATION DECKS TYPE 1	SY	90
509.0302	PREPARATION DECKS TYPE 2	SY	30
509.0500	CLEANING DECKS	SY	695
509.1200	CURB REPAIR	LF	130
509.1500	CONCRETE SURFACE REPAIR	SF	10
509.2000	FULL-DEPTH DECK REPAIR	SY	1
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	54

NO.	DATE	REVISION	BY
 2600 COLLEGE DRIVE, P.O. BOX 230 RICE LAKE, WISCONSIN 54868-0230 TELEPHONE (715) 234-7008 FAX (715) 234-1025			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED <i>William C. Dreher</i>		02/10/16 DATE	
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE B-61-58			
USH 53 BRIDGE OVER PIGEON CREEK			
COUNTY	TREMPEALEAU	TOWN/CITY/VILLAGE	PIGEON FALLS
DESIGN SPEC. REHABILITATION N/A			
DESIGNED BY	SKP	DESIGN CK'D.	JAF
DRAWN BY	JAF	PLANS CK'D.	SKP
CONCRETE OVERLAY			SHEET 1 OF 1



## Notes



## ***Wisconsin Department of Transportation***

Dedicated people creating transportation solutions  
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	-	Right of Way Plat
Section No.	5	Plan and Profile (Includes Erosion Control Plan)
Section No.	6	Standard Detail Drawings
Section No.	-	Sign Plates
Section No.	8	Structure Plans
Section No.	-	Computer Earthwork Data
Section No.	-	Cross Sections

TOTAL SHEETS = 52



DESIGN DESIGNATION

A.D.T. (2015)	= 2,775
A.D.T. (2035)	= 3,300
D.H.V. (2035)	= 132 (4%)
D.D.	= 60-40
T. (A.D.T.)	= 6.0%
DESIGN SPEED	= 55 MPH
ESALS	= 518,300

CONVENTIONAL SYMBOLS

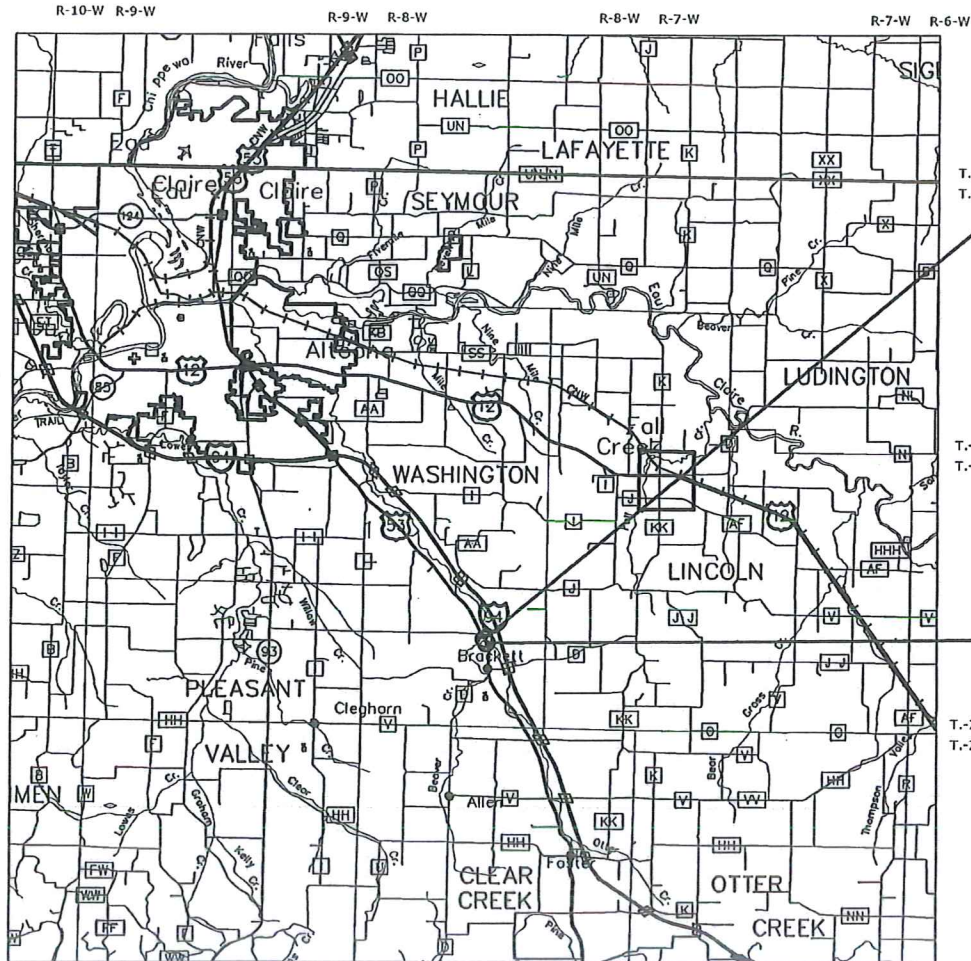
PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	---
LOT LINE	---
LIMITED HIGHWAY EASEMENT	---
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
SLOPE INTERCEPT	---
REFERENCE LINE	---
EXISTING CULVERT	---
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	---
WOODED OR SHRUB AREA	---

PROFILE	
GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	---
CULVERT (Profile View)	---
UTILITIES	
ELECTRIC	---
FIBER OPTIC	---
GAS	---
SANITARY SEWER	---
STORM SEWER	---
TELEPHONE	---
WATER	---
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---

ROCK	---
LABEL	---
95.36	---
95.36	---
E	---
FO	---
G	---
SAN	---
SS	---
T	---
W	---
---	---
---	---
---	---

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION  
PLAN OF PROPOSED IMPROVEMENT  
OSSEO - EAU CLAIRE  
BEAVER CREEK BRIDGE B-18-0087  
USH 53  
EAU CLAIRE COUNTY

STATE PROJECT NUMBER
7905-03-72



END PROJECT  
STA. 427+15.33  
Y = 241,855.66  
X = 377,337.27

BEGIN PROJECT  
STA 423+89.68  
Y = 241,576.20  
X = 377,504.44

LAYOUT  
SCALE 0 2 MILE  
TOTAL NET LENGTH OF CENTERLINE = 0.062 MI.

COORDINATE NOTE:  
COORDINATES ARE REFERENCED TO THE  
WISCONSIN COUNTY COORDINATE SYSTEM,  
EAU CLAIRE COUNTY.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
7905-03-72	WISC 2015017	1

PREPARED BY

**WISCONSIN**  
JACOB A. FRIBERG  
E-43328  
RICE LAKE  
WI  
PROFESSIONAL ENGINEER  
H-24-15

**COOPER ENGINEERING**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	COOPER ENGINEERING
Designer	COOPER ENGINEERING
Regional Examiner	CHRISTINE KOSKI
Regional Supervisor	TIMOTHY MASON
C.O. Examiner	

APPROVED FOR DEPARTMENT

DATE: 2/10/2016 *[Signature]*  
(Signature)

E

UTILITIES

LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT	LT.	LEFT
AC	ACRES	LS	LUMP SUM
AGG	AGGREGATE	MH	MANHOLE
AH	AHEAD	N	NORTH
ADT	AVERAGE DAILY TRAFFIC	PAVT	PAVEMENT
AVG.	AVERAGE	PC	POINT OF CURVATURE
ASPH	ASPHALTIC	PE	PRIVATE ENTRANCE
BK.	BACK	PI	POINT OF INTERSECTION
BM	BENCHMARK	PL	PROPERTY LINE
Δ	CENTRAL ANGLE OR DELTA	PP	POWER POLE
℄ , C/L	CENTERLINE	PT	POINT OF TANGENCY
C & G	CURB AND GUTTER	R	RANGE , RADIUS
CABC	CRUSHED AGGREGATE BASE COURSE	RCCP	REINFORCED CONCRETE CULVERT PIPE
CONC.	CONCRETE	RD	ROAD
COR	CORNER	REBAR	REINFORCEMENT BAR
CORR	CORRUGATED	REQD	REQUIRED
CSCP	CORRUGATED STEEL CULVERT PIPE	RDWY	ROADWAY
CSPA	CORRUGATED STEEL PIPE ARCH	RHF	RIGHT HAND FORWARD
CTH	COUNTY TRUNK HIGHWAY	RL, R/L	REFERENCE LINE
CP.	CULVERT PIPE	RR	RAILROAD
CY	CUBIC YARD	RT.	RIGHT
CWT.	HUNDREDWEIGHT	R/W, ROW	RIGHT-OF-WAY
DIA	DIAMETER	S	SOUTH
D	DEGREE OF CURVE	SAN S	SANITARY SEWER
DHV	DESIGN HOURLY VOLUME	SDD	STANDARD DETAIL DRAWING
DWY	DRIVEWAY	SE	SUPER ELEVATION
EBS	EXC. BELOW SUB GRADE	SF.	SQUARE FEET
ELEV., EL	ELEVATION	SHLDR	SHOULDER
ELEC.	ELECTRIC	SPECS	SPECIFICATIONS
EXC	EXCAVATION	SQ.	SQUARE
EXIST	EXISTING	SS.	STORM SEWER
E	EAST	SY.	SQUARE YARD
FE	FIELD ENTRANCE	STH	STATE TRUNK HIGHWAY
FF.	FACE TO FACE	ST.	STREET
FL, F/L	FLOW LINE	STA.	STATION
G	GARAGE	SW	SIDEWALK
GN	GRID NORTH	T	TANGENT
H	HOUSE	TC	TOP OF CURB
HYD	HYDRANT	TL , T/L	TRANSIT LINE
I	INTERSECTION ANGLE	TEL	TELEPHONE
INTERS	INTERSECTION	TEMP	TEMPORARY
INV.	INVERT	TLE	TEMPORARY LIMITED EASEMENT
IP	IRON PIN OR PIPE	TYP	TYPICAL
LC	LONG CHORD OF CURVE	USH	UNITED STATES HIGHWAY
LF	LINEAR FOOT	UG	UNDERGROUND
LHF	LEFT HAND FORWARD	V	DESIGN SPEED
L	LENGTH OF CURVE	VAR.	VARIABLE
		VERT	VERTICAL
		YD	YARD

COMMUNICATIONS  
CENTURYLINK  
ATTN.: DONNA SMOTHERS  
835 RED IRON ROAD  
BLACK RIVER FALLS, WI 54615  
TEL.: 715-284-4375  
EMAIL: donna.smothers@centurylink.com  
24-HOUR EMERGENCY REPAIR 1-800-824-2877

ELECTRIC  
EAU CLAIRE ENERGY COOP  
ATTN.: DON DRAEGER  
8214 USH 12  
FALL CREEK, WI 54742  
TEL.: 715-832-1603  
EMAIL: ddraeger@ecec.com

DIGGERS

HOTLINE

Dial

811

or (800)242-8511

www.DiggersHotline.com

\*\* NOT A MEMBER OF DIGGERS HOTLINE.

OTHER CONTACTS

D.N.R. ENVIRONMENTAL REVIEW COORDINATOR  
CHRIS WILLGER  
1300 W. CLAIREMONT AVENUE  
EAU CLAIRE, WI 54702  
TEL.: 715-839-1609  
EMAIL: christopherj.willger@wisconsin.gov



DESIGN CONSULTANT

**COOPER ENGINEERING**

2600 COLLEGE DRIVE, P.O.B. 230  
RICE LAKE, WISCONSIN 54868-0230  
TELEPHONE (715) 234-7008  
FAX (715) 234-1025

GENERAL NOTES:

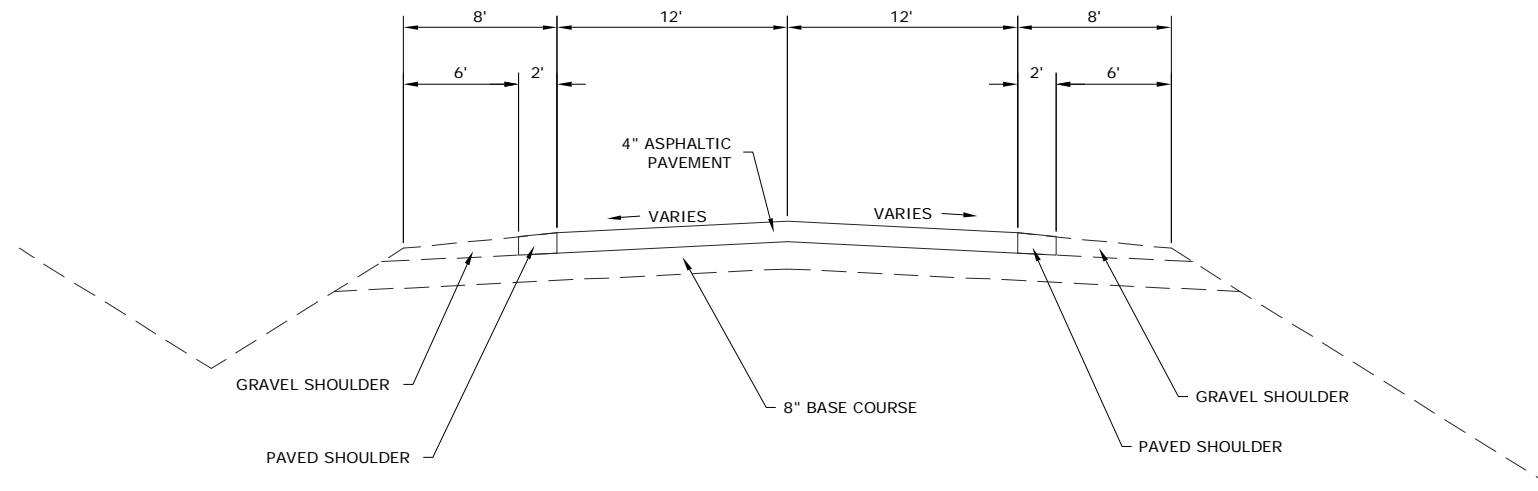
NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.

DISTURBED AREAS WITHIN THE RIGHT OF WAY ARE TO BE TOPSOILED, FERTILIZED, E-MATED, AND SEEDED AS DIRECTED BY THE ENGINEER.

PLAN SHEETS SHOW EXISTING UTILITIES THAT ARE WITHIN THE LIMITS OF THE PROPOSED CONSTRUCTION. THERE MAY BE UTILITIES WITHIN THE RIGHT OF WAY THAT ARE NOT SHOWN ON THE PLANS.

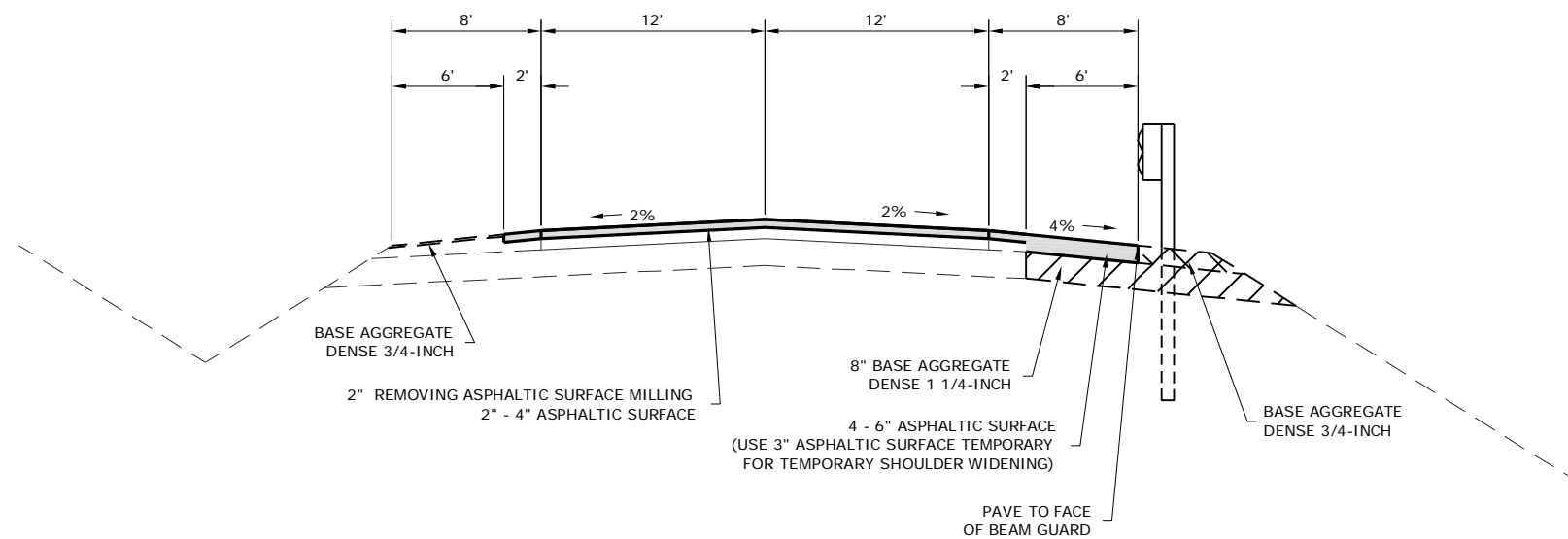
RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (%)			SLOPE RANGE (%)			SLOPE RANGE (%)			SLOPE RANGE (%)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT				.70 - .95								
CONCRETE				.80 - .95								
BRICK				.70 - .80								
DRIVES, WALKS				.75 - .85								
ROOFS				.75 - .95								
GRAVEL ROADS, SHOULDERS				.40 - .60								



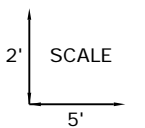
### TYPICAL EXISTING SECTION

USH 53  
STA 423+89.68 - STA 425+14.05  
STA 425+83.51 - STA 427+15.33

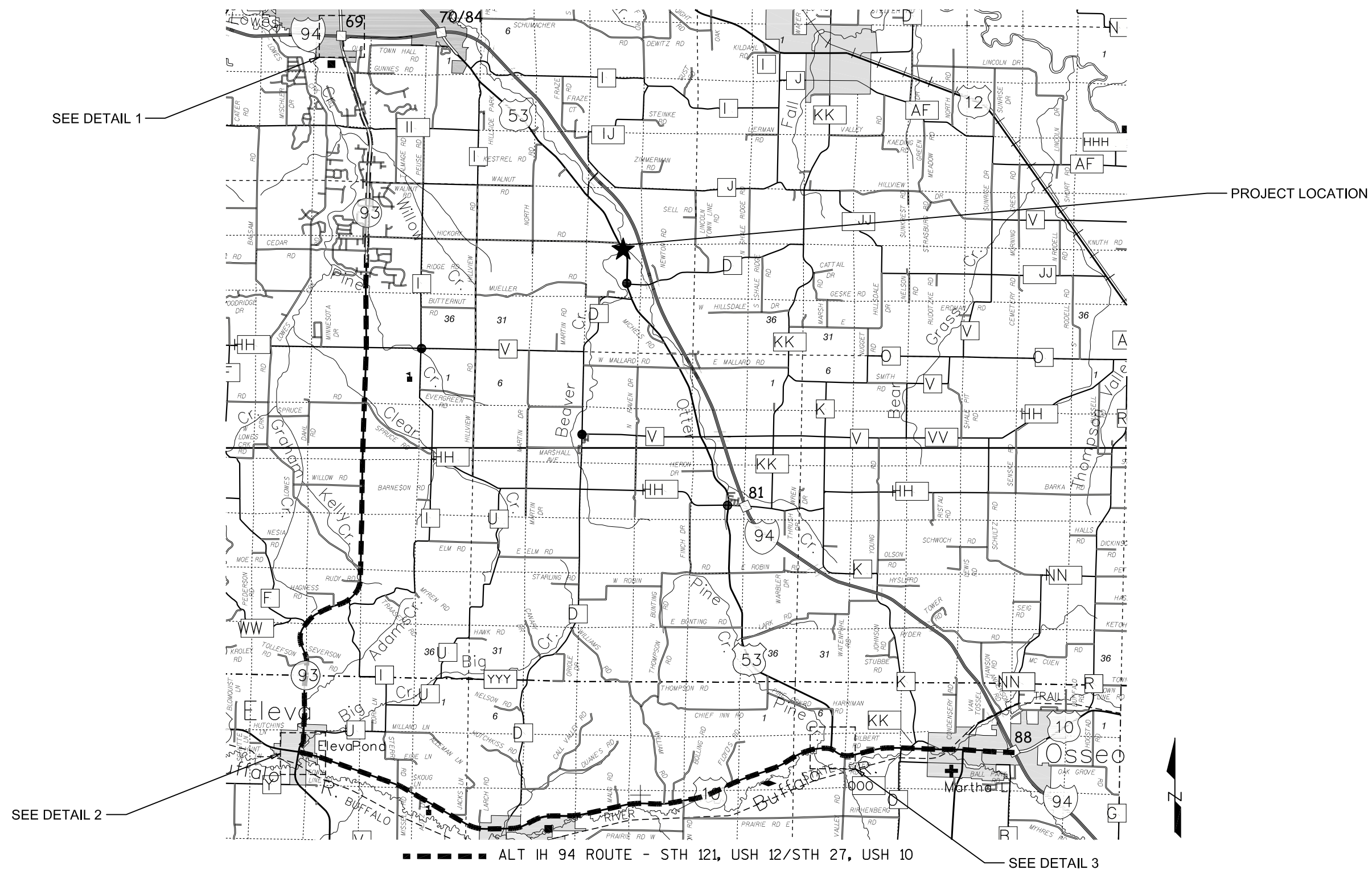


### TYPICAL PROPOSED SECTION

USH 53  
STA 423+89.68 - STA 424+95.82  
STA 426+01.80 - STA 427+15.33



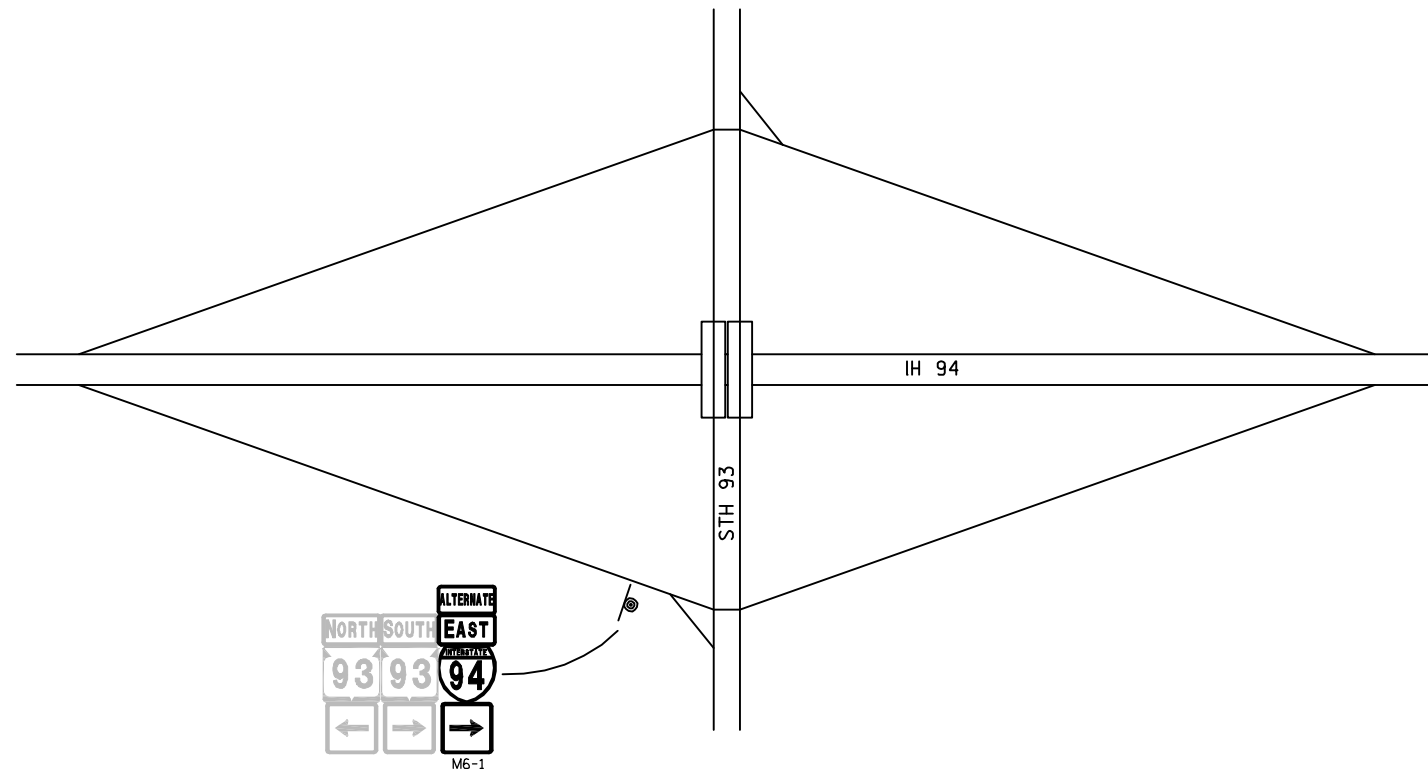




## ALTERNATE ROUTE

1. ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF TRAFFIC CONTROL DEVICES (WMUTCD)
2. THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
3. ALL SIGNS SHALL BE INTERSTATE BLUE
4. ALL SIGNS INAPPROPRIATE TO THE STATUS OF THE CONTROL ZONE INCLUDING PRE-EXISTING SIGNING IN THE VICINITY, SHALL BE COVERED OR REMOVED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS, OR AS DIRECTED BY THE ENGINEER IN THE FIELD.





DETAIL 1: IH94 & STH 93 INTERCHANGE  
(EAU CLAIRE)

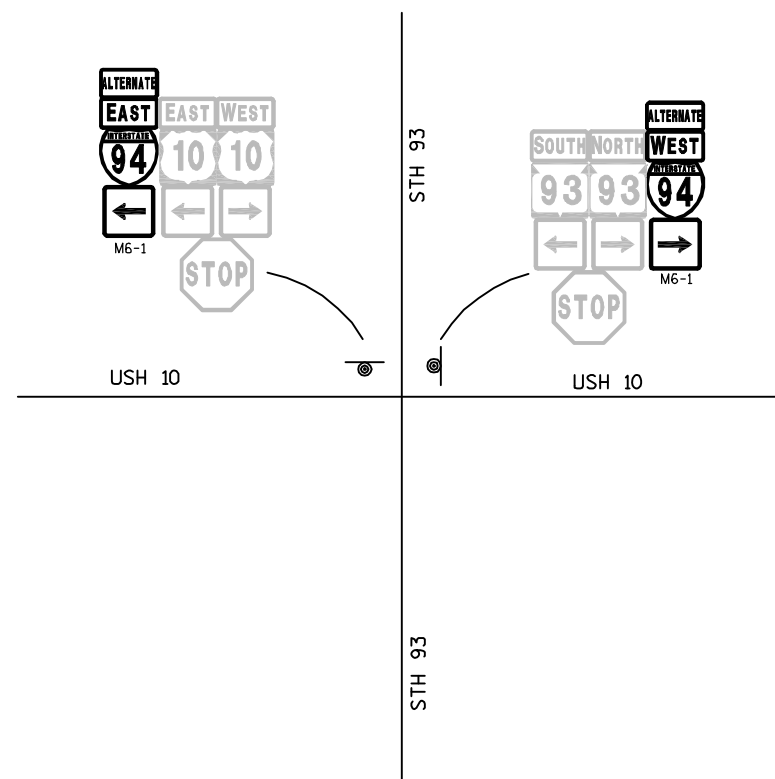


ADD REASSURANCE ASSEMBLIES FOR ALTERNATE ROUTE AT ANY EXISTING STH REASSURANCE SIGNS.

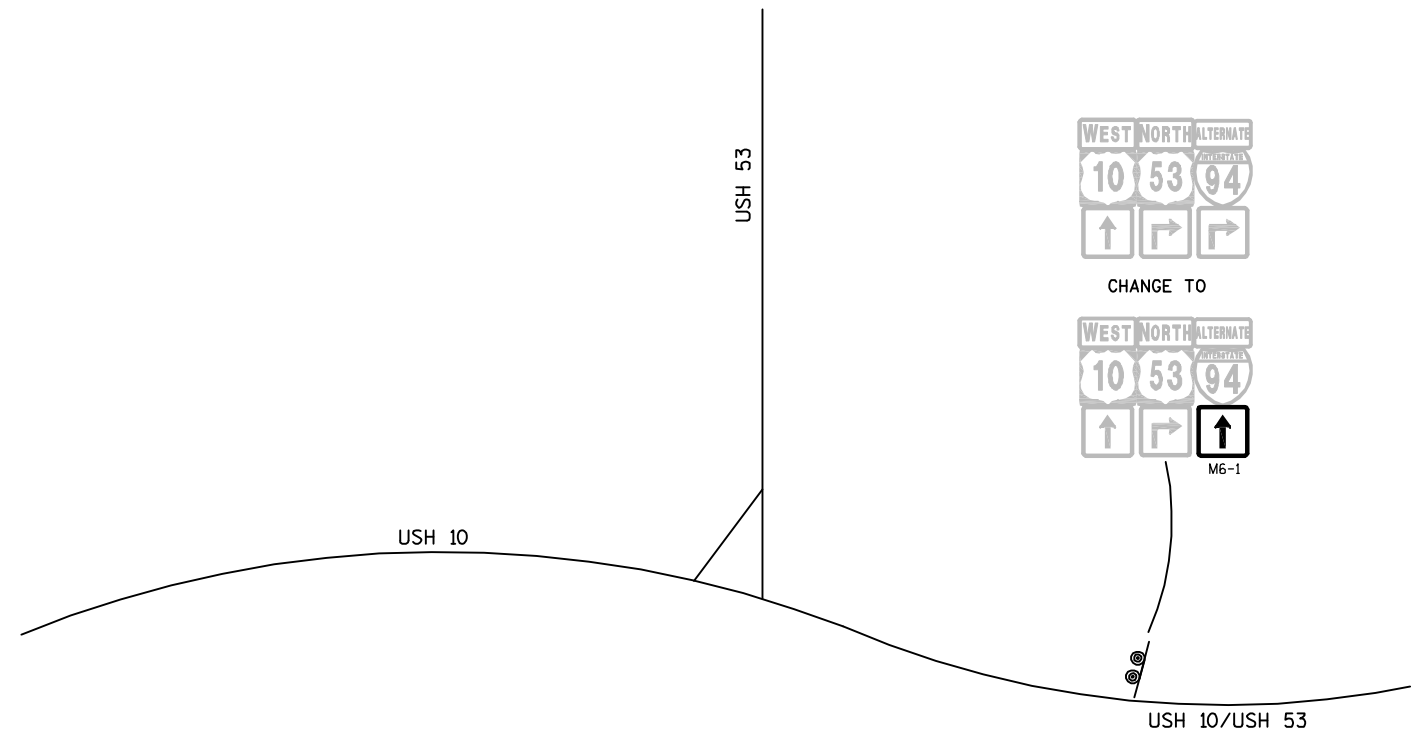
PLACE REASSURANCE SIGNING AT DOWNSTREAM END (EACH DIRECTION) OF CTH D (STRUM), CTH U (ELEVA), CTH F, CTH I, & CTH HH.

UNDISTRIBUTED SETS:  
1 BETWEEN USH 10 & USH 53 INTERSECTION AND CTH D (STRUM).  
1 BETWEEN CTH I AND CTH HH.  
1 BETWEEN CTH HH AND STH 93 & IH 94 INTERCHANGE.

48 TOTAL ESTIMATED SIGNS.



DETAIL 2: STH 93 & USH 10 INTERSECTION  
(ELEVA)



DETAIL 3: USH 10 & USH 53 INTERSECTION  
(OSSEO)

DATE 15MAR16		E S T I M A T E O F Q U A N T I T I E S			
LINE					7905-03-72
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	203.0210.S	Abatement of Asbestos Containing Material (structure) 01. B-18-0087	LS	1.000	1.000
0020	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 425+50	LS	1.000	1.000
0030	204.0110	Removing Asphaltic Surface	SY	160.000	160.000
0040	204.0120	Removing Asphaltic Surface Milling	SY	690.000	690.000
0070	204.0165	Removing Guardrail	LF	630.000	630.000
0080	206.1000	Excavation for Structures Bridges (structure) 01. B-18-0087	LS	1.000	1.000
0090	210.0100	Backfill Structure	CY	10.000	10.000
0110	213.0100	Finishing Roadway (project) 02. 7905-03-72	EACH	1.000	1.000
0120	305.0110	Base Aggregate Dense 3/4-Inch	TON	85.000	85.000
0130	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	350.000	350.000
0140	415.0070	Concrete Pavement 7-Inch	SY	70.000	70.000
0150	415.0410	Concrete Pavement Approach Slab	SY	100.000	100.000
0160	455.0605	Tack Coat	GAL	60.000	60.000
0170	465.0105	Asphaltic Surface	TON	155.000	155.000
0180	465.0125	Asphaltic Surface Temporary	TON	110.000	110.000
0190	465.0310	Asphaltic Curb	LF	90.000	90.000
0200	465.0315	Asphaltic Flumes	SY	40.000	40.000
0210	502.0100	Concrete Masonry Bridges	CY	100.000	100.000
0220	502.3200	Protective Surface Treatment	SY	310.000	310.000
0230	502.3210	Pigmented Surface Sealer	SY	60.000	60.000
0240	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	21,620.000	21,620.000
0250	506.4000	Steel Diaphragms (structure) 01. B-18-0087	EACH	4.000	4.000
0300	509.1500	Concrete Surface Repair	SF	10.000	10.000
0360	603.8000	Concrete Barrier Temporary Precast Delivered	LF	425.000	425.000
0370	603.8125	Concrete Barrier Temporary Precast Installed	LF	850.000	850.000
0380	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0390	614.2300	MGS Guardrail 3	LF	75.000	75.000
0400	614.2500	MGS Thrie Beam Transition	LF	156.000	156.000
0410	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0430	618.0100	Maintenance And Repair of Haul Roads (project) 02. 7905-03-72	EACH	1.000	1.000
0440	619.1000	Mobilization	EACH	0.650	0.650
0450	628.1504	Silt Fence	LF	500.000	500.000
0460	628.1520	Silt Fence Maintenance	LF	500.000	500.000
0470	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0480	628.1910	Mobilizations Emergency Erosion Control	EACH	1.000	1.000
0490	628.2008	Erosion Mat Urban Class I Type B	SY	570.000	570.000
0510	638.2102	Moving Signs Type II	EACH	4.000	4.000
0520	638.4000	Moving Small Sign Supports	EACH	4.000	4.000
0530	642.5001	Field Office Type B	EACH	0.500	0.500
0550	643.0100	Traffic Control (project) 02. 7905-03-72	EACH	1.000	1.000
0560	643.0300	Traffic Control Drums	DAY	1,500.000	1,500.000
0570	643.0420	Traffic Control Barricades Type III	DAY	75.000	75.000
0580	643.0705	Traffic Control Warning Lights Type A	DAY	150.000	150.000
0590	643.0715	Traffic Control Warning Lights Type C	DAY	750.000	750.000
0600	643.0900	Traffic Control Signs	DAY	1,575.000	1,575.000

DATE 15MAR16		E S T I M A T E O F Q U A N T I T I E S			
LINE					7905-03-72
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0630	643.2000	Traffic Control Detour (project) 02. 7905-03-72	EACH	1.000	1.000
0640	643.3000	Traffic Control Detour Signs	DAY	4,575.000	4,575.000
0650	646.0106	Pavement Marking Epoxy 4-Inch	LF	1,205.000	1,205.000
0660	646.0406	Pavement Marking Same Day Epoxy 4-Inch	LF	725.000	725.000
0670	646.0600	Removing Pavement Markings	LF	1,200.000	1,200.000
0680	649.0400	Temporary Pavement Marking Removable Tape 4-Inch	LF	2,890.000	2,890.000
0690	649.1400	Temporary Pavement Marking Stop Line Removable Tape 24-Inch	LF	24.000	24.000
0700	650.6500	Construction Staking Structure Layout (structure) 01. B-18-0087	LS	1.000	1.000
0720	650.9910	Construction Staking Supplemental Control (project) 02. 7905-03-72	LS	1.000	1.000
0730	661.0100	Temporary Traffic Signals for Bridges (structure) 01. B-18-0087	LS	1.000	1.000
0740	690.0150	Sawing Asphalt	LF	68.000	68.000
0750	715.0415	Incentive Strength Concrete Pavement	DOL	470.000	470.000
0760	715.0502	Incentive Strength Concrete Structures	DOL	1,000.000	1,000.000
0780	SPV.0060	Special 02. Grading, Shaping, And Finishing Structure Approaches B-18-0087	EACH	1.000	1.000

3

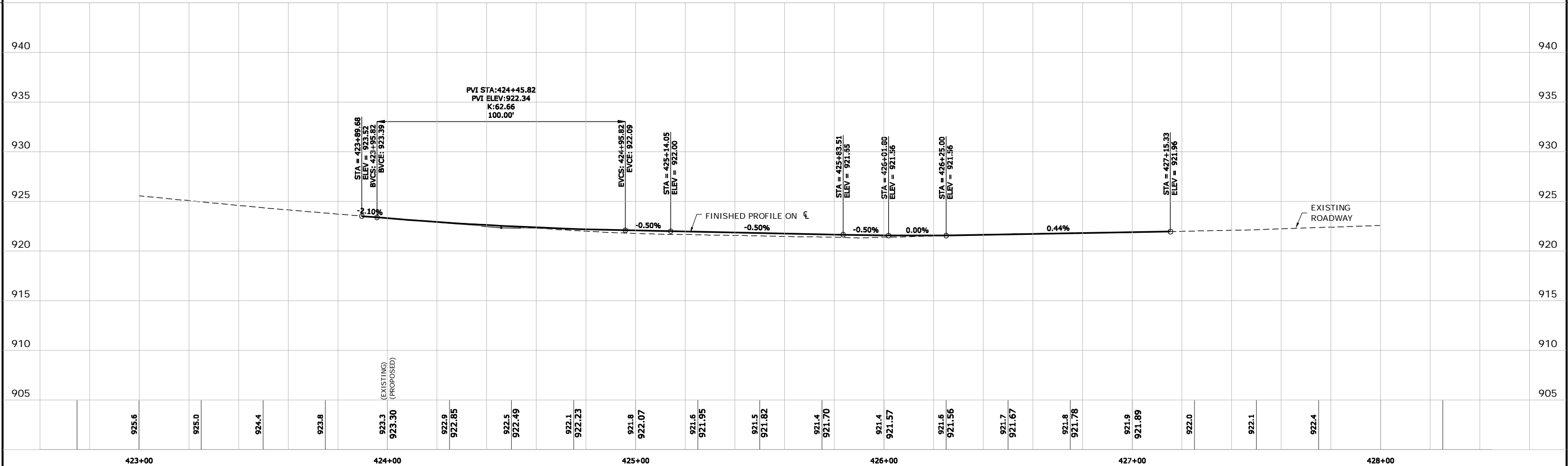
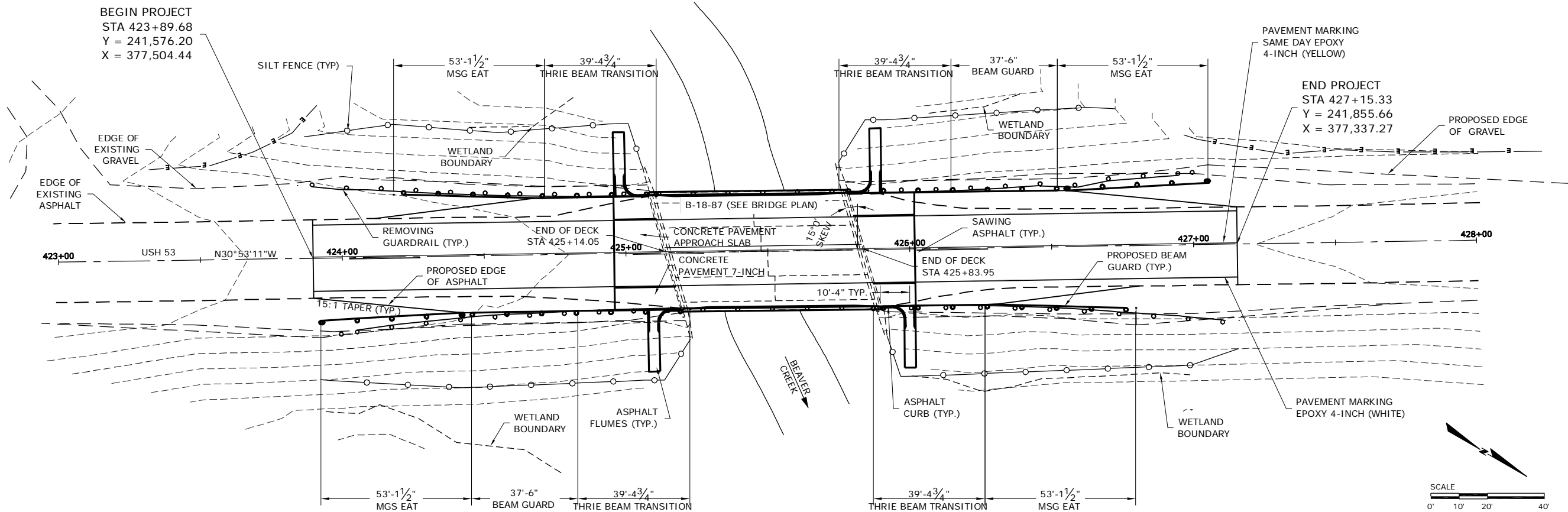
CATEGORY	STATION TO	STATION	CONCRETE BARRIER TEMPORARY PRECAST DELIVERED	CONCRETE BARRIER TEMPORARY PRECAST INSTALLED
			603.8000 LF	603.8125 LF
0010	423+40 -	427+65	425	850
		TOTAL 0010	425	850

CATEGORY	STATION	SIDE	MOVING	MOVING	REMARKS
			SIGNS	SMALL SIGNS	
			TYPE II	SUPPORTS	
			638.2102	638.4000	
			EA	EA	
0010	425+08	LT	1	1	W5-52L
0010	425+19	RT	1	1	W5-52R
0010	425+78	LT	1	1	W5-52L
0010	425+90	RT	1	1	W5-52R
TOTAL 0010			4	4	

CATEGORY	DAYS	TRAFFIC CONTROL				TRAFFIC CONTROL		TRAFFIC CONTROL		TEMPORARY TRAFFIC					
		TRAFFIC CONTROL		BARRICADES		WARNING LIGHTS		WARNING LIGHTS		TRAFFIC CONTROL		TRAFFIC CONTROL		SIGNALS FOR	
		DRUMS		TYPE III		TYPE A		TYPE C		SIGNS		DETOUR SIGNS		BRIDGES	
		643.0300		643.0420		643.0705		643.0715		643.0900		643.3000		661.0100	
		#	DAYS	#	DAYS	#	DAYS	#	DAYS	#	DAYS	#	DAYS	#	LS
0010	75	20	1,500	1	75	2	150	10	750	21	1,575	61	4,575	1	
			1,500		75		150		750		1,575		4,575	1	

CATEGORY	LOCATION	GRADING, SHAPING, AND FINISHING STRUCTURE	EXCAVATION	TOPSOIL	FERTILIZER	SEEDING	
		APPROACHES, B-18-87	COMMON		TYPE B	MIX NO.	
		SPV. 0060.02	**	**	**	**	**
		EA	CY	SY	CWT	LB	SY
0010	B-18-87	1	220	570	1	20	22
	TOTAL 0010	1	220	570	1	20	22

WISDOT/CADDS SHEET 42



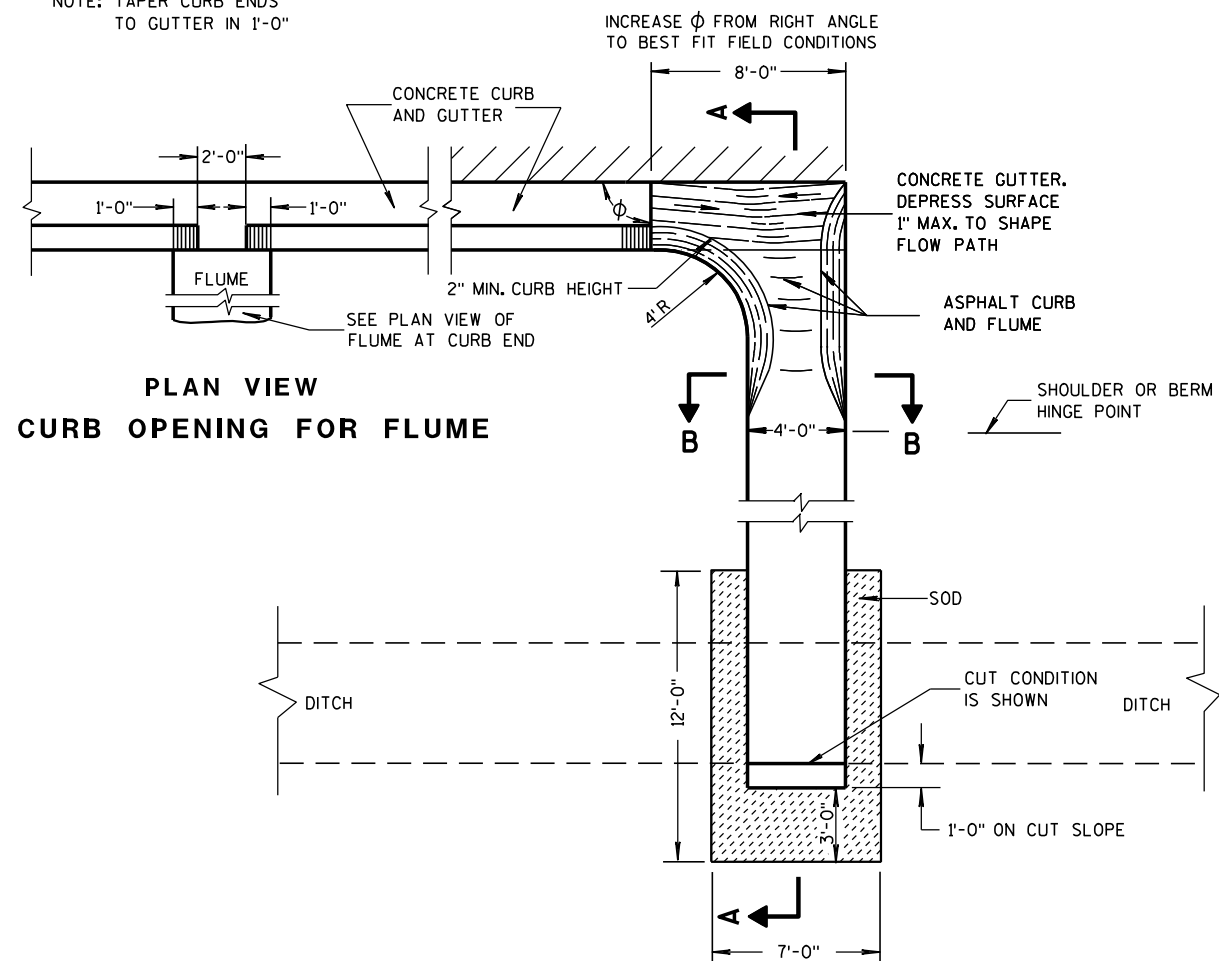
Standard Detail Drawing List

08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E09-06	SILT FENCE
09G02-03A	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03B	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03C	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
13A03-06	CONCRETE PAVEMENT SHOULDERS
13B02-08A	CONCRETE PAVEMENT APPROACH SLAB
14B07-14A	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14B	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14C	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14D	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14E	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14F	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14G	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14H	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B42-03A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-02A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-04A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C08-16A	PAVEMENT MARKING (MAINLINE)
15D33-04	TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS



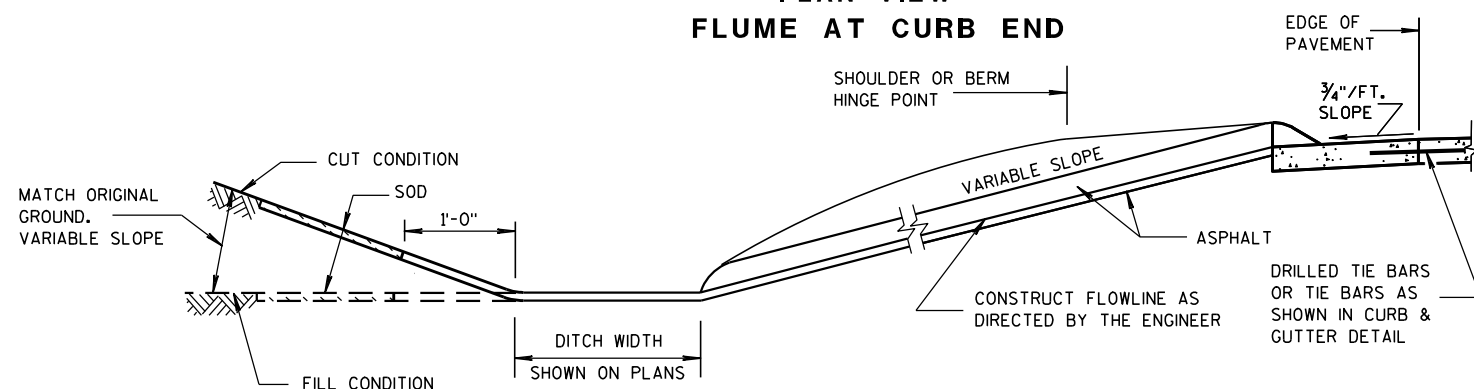
## ASPHALTIC FLUME

NOTE: TAPER CURB ENDS  
TO GUTTER IN 1'-0"

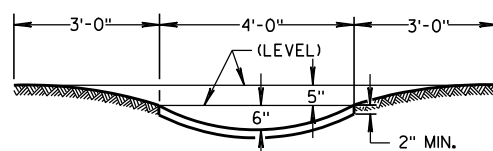


PLAN VIEW  
CURB OPENING FOR FLUME

PLAN VIEW  
FLUME AT CURB END



SECTION A-A



SECTION B-B

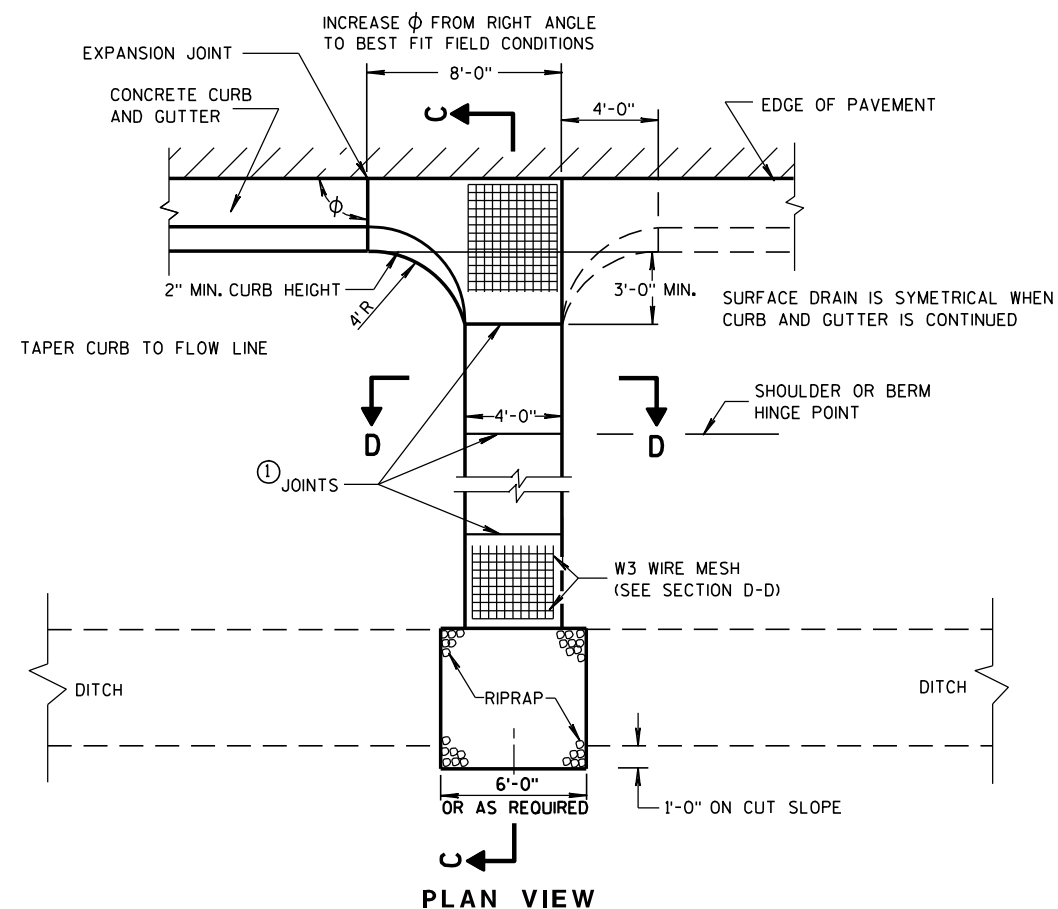
## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

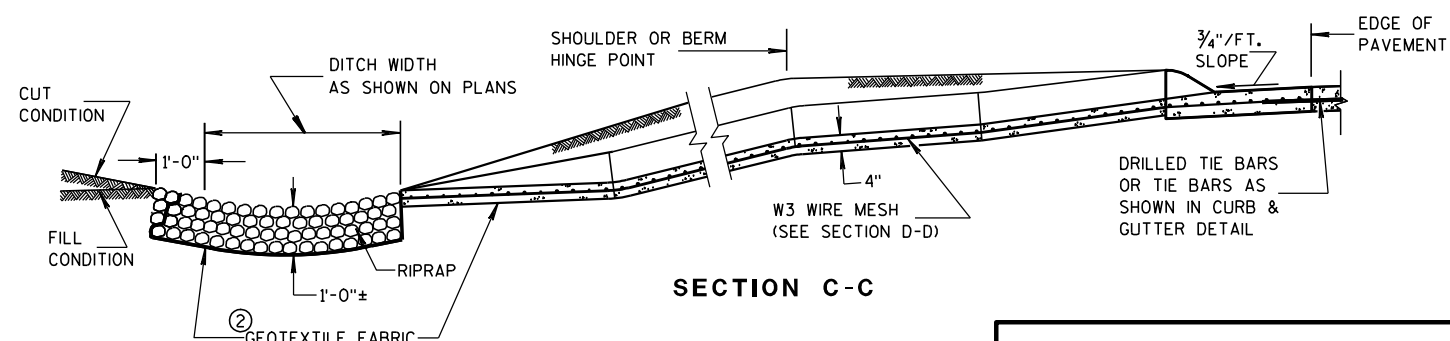
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE  $\frac{1}{8}$  TO  $\frac{1}{4}$  INCH WIDE BY  $1\frac{1}{2}$  INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

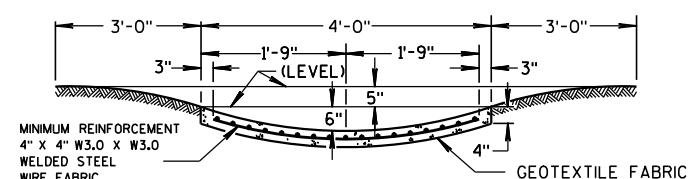
## ③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

## CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

9-4-08  
DATE

FHWA

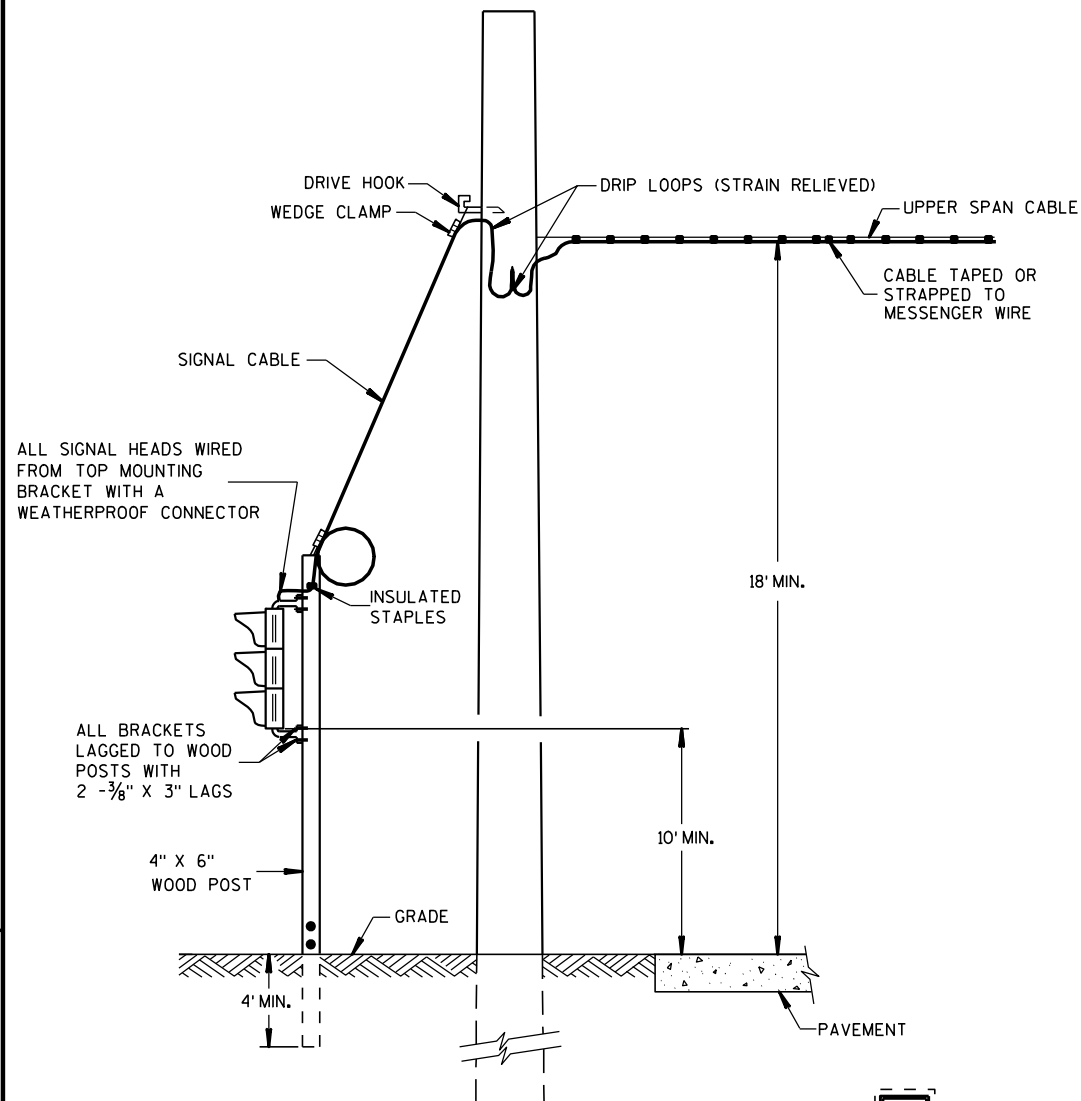
/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<p style="text-align: center;"><b>SILT FENCE</b></p>	
<p style="text-align: center;"><b>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</b></p>	
<p><b>APPROVED</b></p> <p><u>4-29-05</u></p> <p><u>DATE</u></p>	<p><u>/S/ Beth Canestra</u></p> <p><b>CHIEF ROADWAY DEVELOPMENT ENGINEER</b></p>

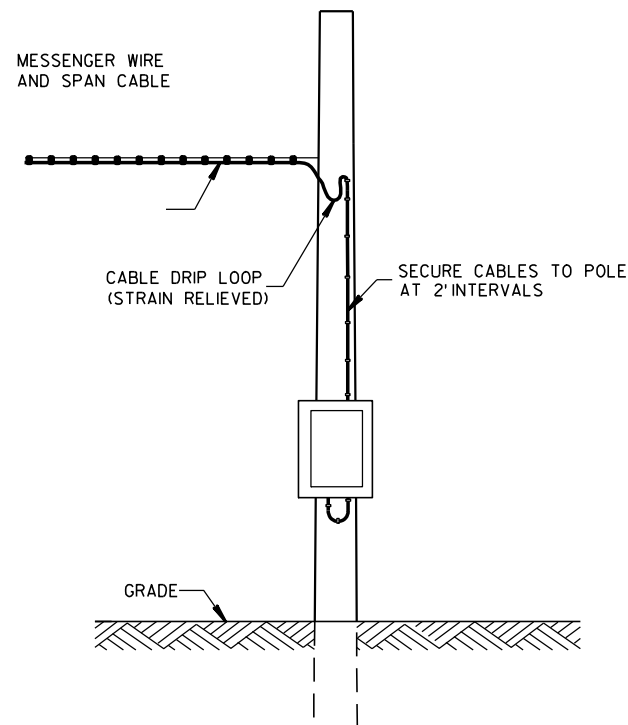


**TYPICAL DROP  
TO TRAFFIC SIGNAL FACE**

OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES	
SPEED LIMIT	OFFSET DISTANCE**
GREATER THAN 45 MPH	18 FT
45 MPH OR LESS	12 FT
45 MPH OR LESS W/ CURBS	2 FT

\*\*NOTE: OFFSET MEASURED FROM OUTER EDGE OF  
OUTSIDE THRU LANE.

MINIMUM POLE LENGTHS	CLASS	MINIMUM BURIAL DEPTHS
25 FEET	Ⅴ	5 FEET
30 FEET	Ⅴ	6 FEET
35 FEET	Ⅳ	7 FEET
40 FEET	Ⅳ	8 FEET
45 FEET	Ⅳ	9 FEET



**POLE MOUNT  
CABINET INSTALLATION**

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAYBE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY POLES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

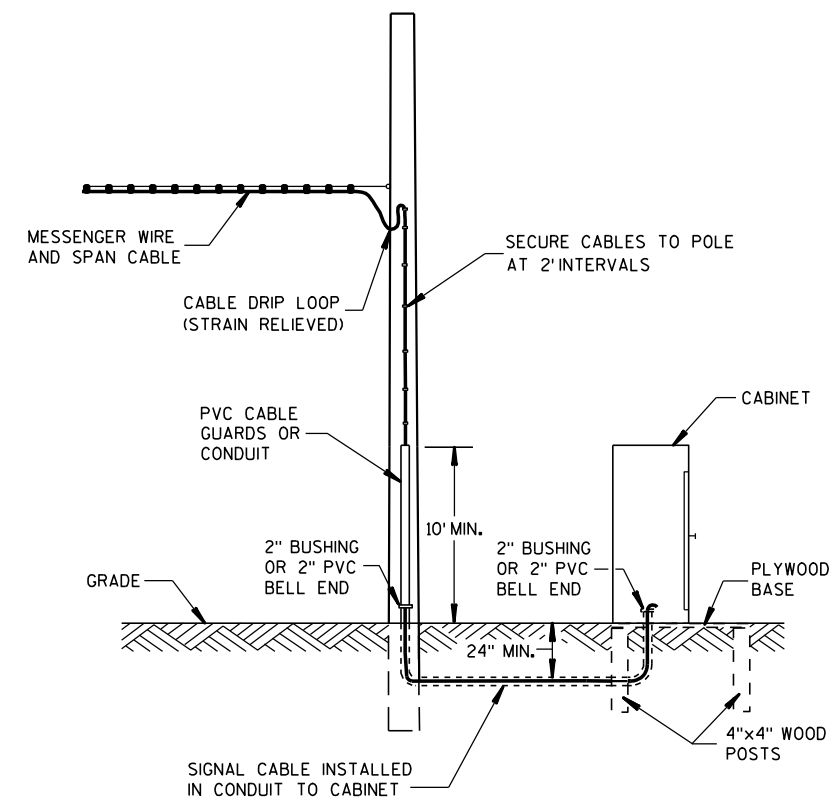
WOOD POLES (NONBREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAMGUARD, ETC.).

WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

VERTICAL CLEARANCE ETC. PER NEC.

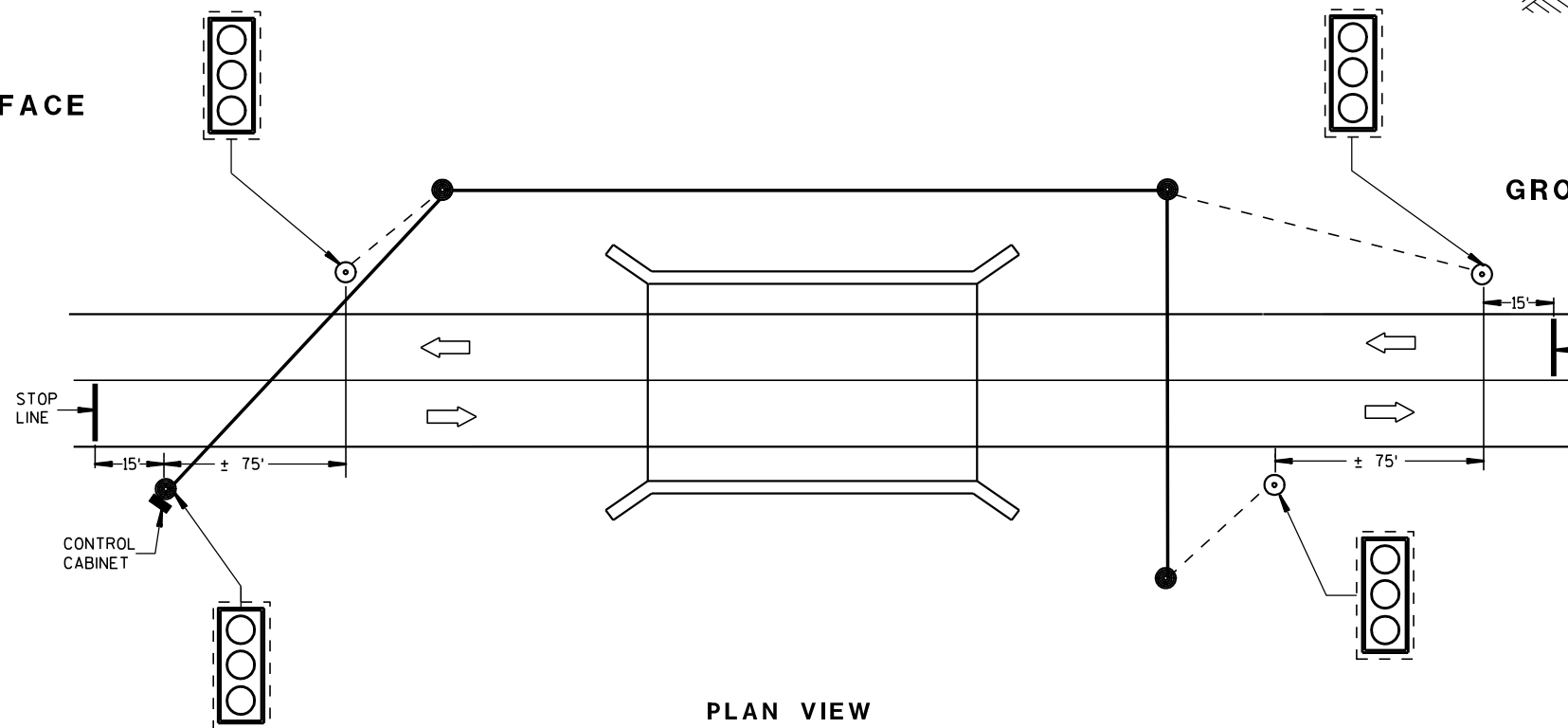
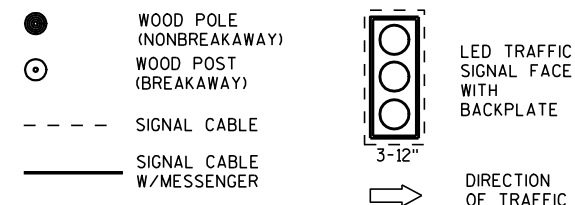
TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

EACH TRAFFIC SIGNAL FACE SHALL HAVE A BACKPLATE.



**GROUND MOUNT CABINET INSTALLATION**

## LEGEND



**PLAN VIEW  
TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION**

## BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

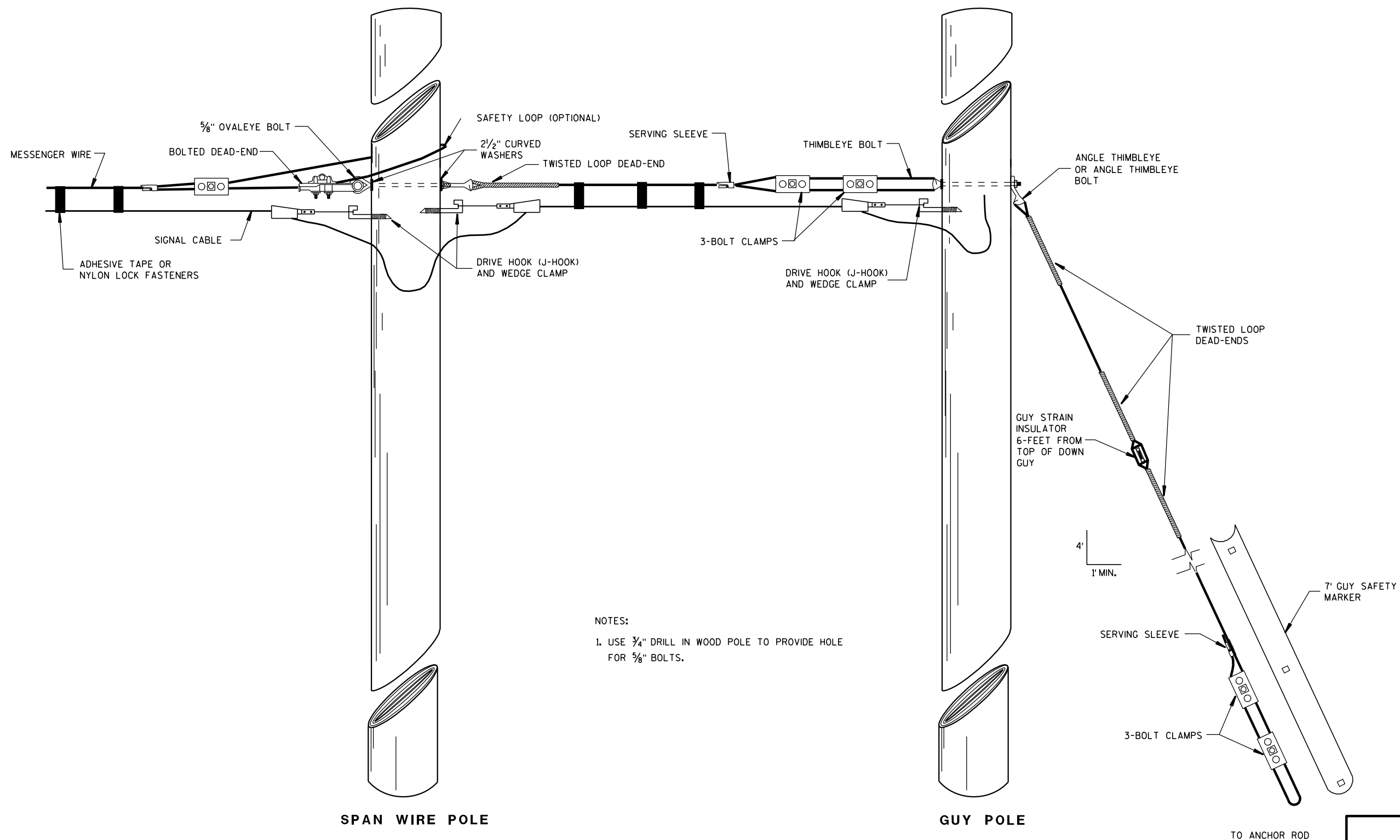
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

3/2/2011  
DATE

/S/ Thomas J. Goring  
STATE ELECTRICAL ENGINEER FOR HWYS

FHWA



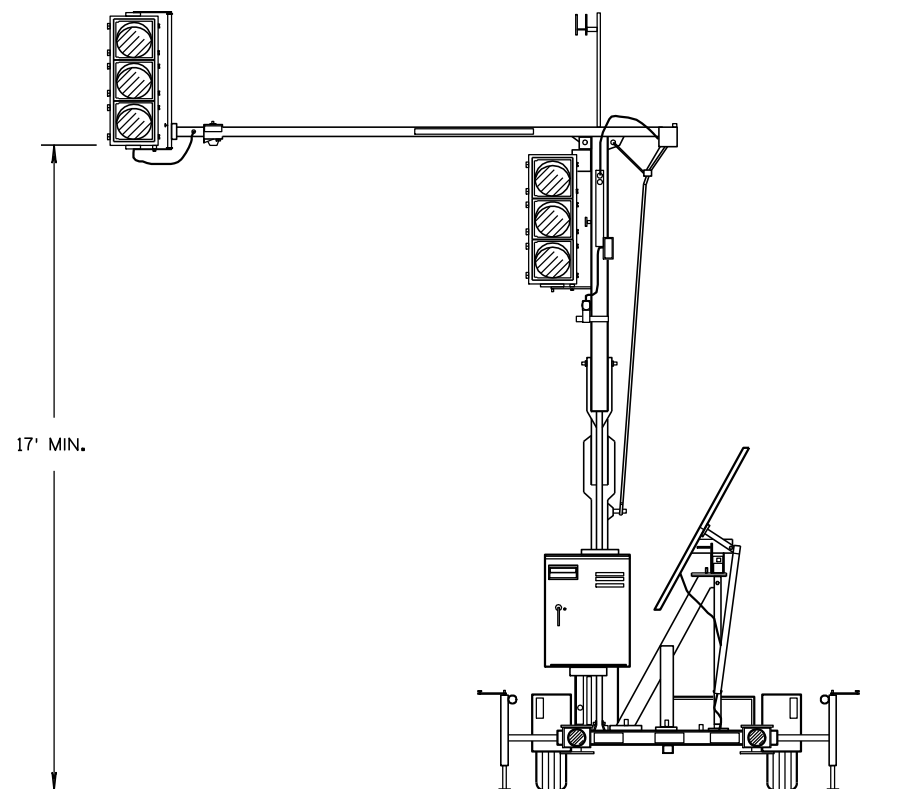
TYPICAL DEAD-ENDINGS OR GUYING

BRIDGE TEMPORARY  
TRAFFIC SIGNAL INSTALLATIONSTATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

3/2/2011  
DATE/S/ Thomas J. Goring  
STATE ELECTRICAL ENGINEER FOR HWYS

FHWA

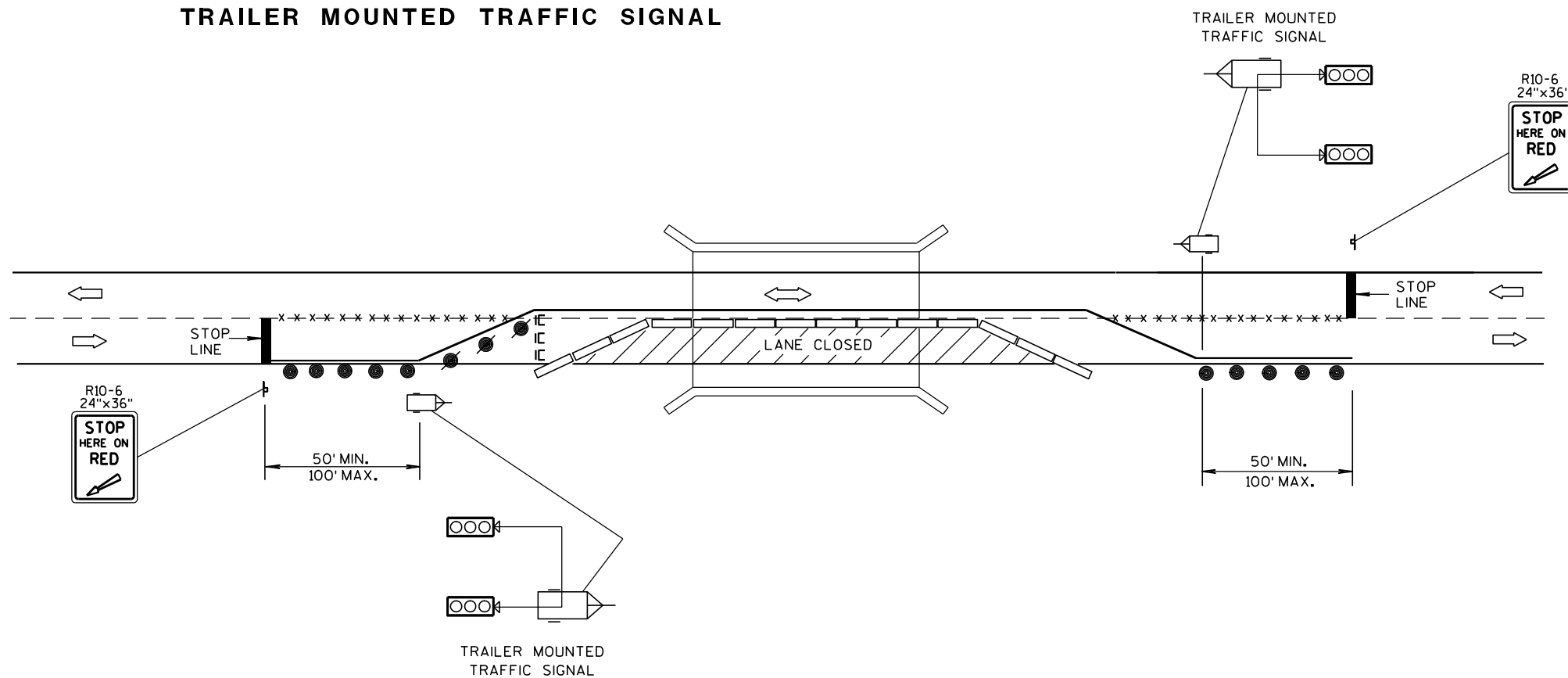


TRAILER MOUNTED TRAFFIC SIGNAL

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15 D 33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

## LEGEND

- ⌵ POST MOUNTED SIGN
- \*-x-\* REMOVING PAVEMENT MARKING
- IC TYPE III BARRICADE WITH SIGN
- /● DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY-BURN)
- ▬ TEMPORARY PRECAST CONCRETE BARRIER
- ⌵ TRAILER MOUNTED TRAFFIC SIGNAL
- ➡ DIRECTION OF TRAFFIC FLOW

## BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

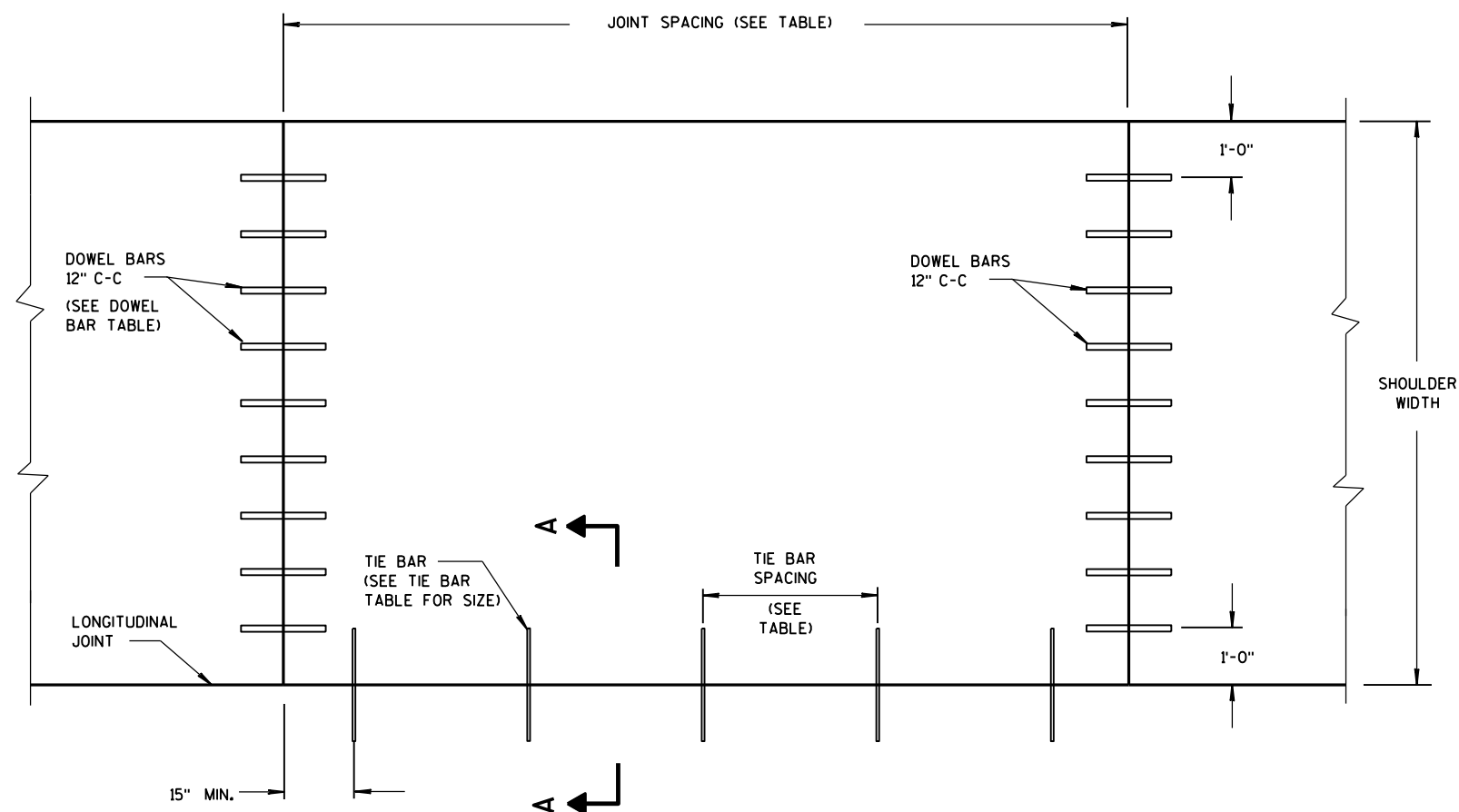
APPROVED

3/2/2011

DATE

FHWA

/S/ Thomas J. Goring  
STATE ELECTRICAL ENGINEER FOR HWYS



PLAN VIEW  
CONCRETE PAVEMENT SHOULDER

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

\* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g., AUXILIARY LANES OR TURN LANES)

\*\* CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

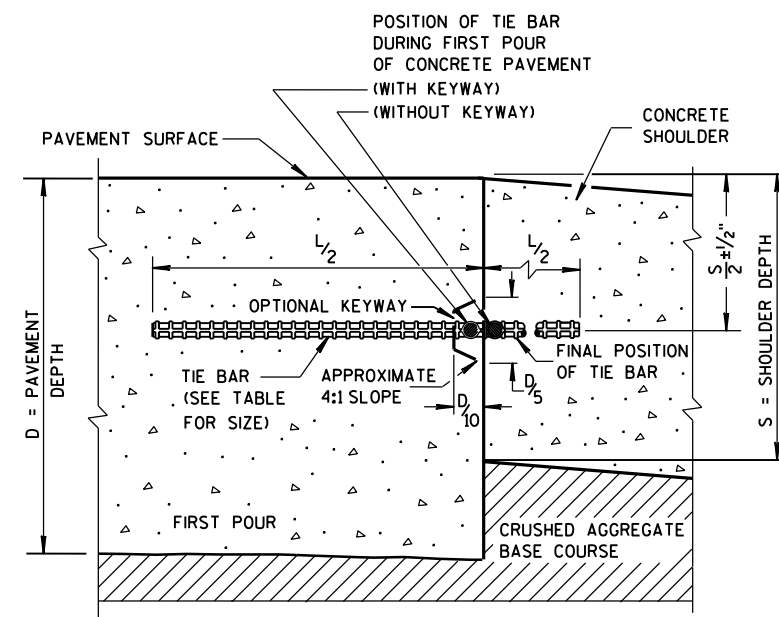
## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRANSVERSE JOINT DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

FINISH THE SHOULDER PAVEMENT CONFORMING TO SUBSECTION 415.3.8 OF THE STANDARD SPECIFICATIONS.

TIE BARS SHALL CONFORM TO SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.



SECTION A-A  
LONGITUDINAL CONSTRUCTION JOINT

PAVEMENT DEPTH, DOWEL BAR SIZE  
AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER***	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

\*\*\* FOR DOWELED CONCRETE SHOULDERS WITH TRAPEZOIDAL CROSS SECTIONS, CHOSE THE APPROPRIATE DOWEL BAR DIAMETER BASED ON THE SMALLER PAVEMENT DEPTH (LIKELY THE OUTSIDE EDGE OF THE SHOULDER). IF USING BASKETS, USE BASKETS FOR THE AVERAGE THICKNESS OF THE CROSS SECTION.

## CONCRETE PAVEMENT SHOULDERS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015

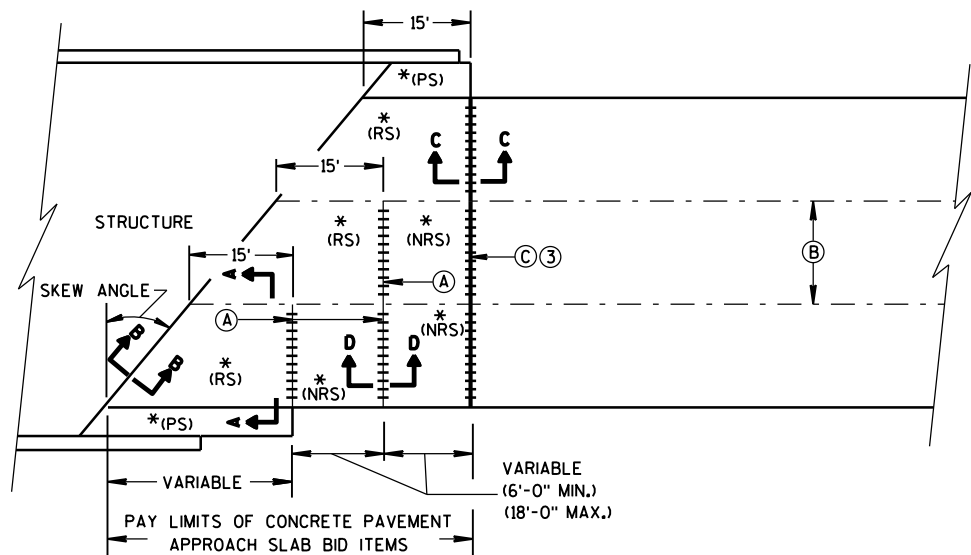
DATE

FHWA

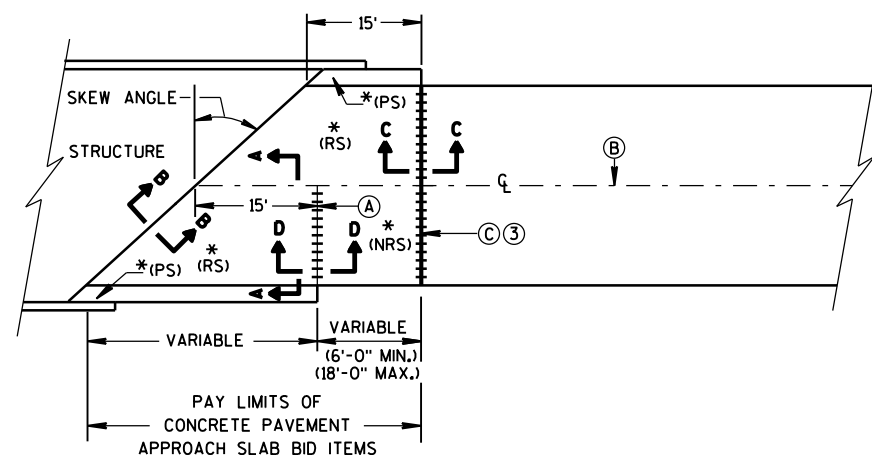
/S/ Peter Kemp, P.E.

PAVEMENT SUPERVISOR

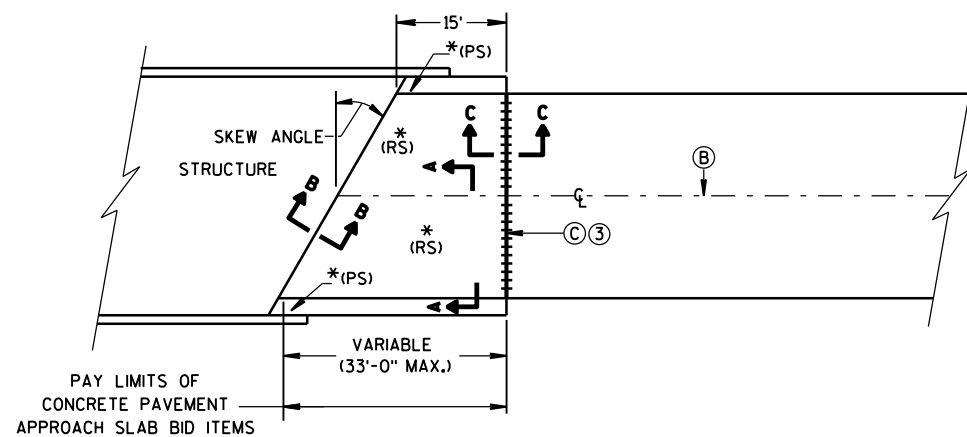




**SKewed APPROACH  
(PAVEMENT MORE THAN 2 LANES)**



**SKews > 20°  
(PAVEMENT WIDTH ≤ 30')**

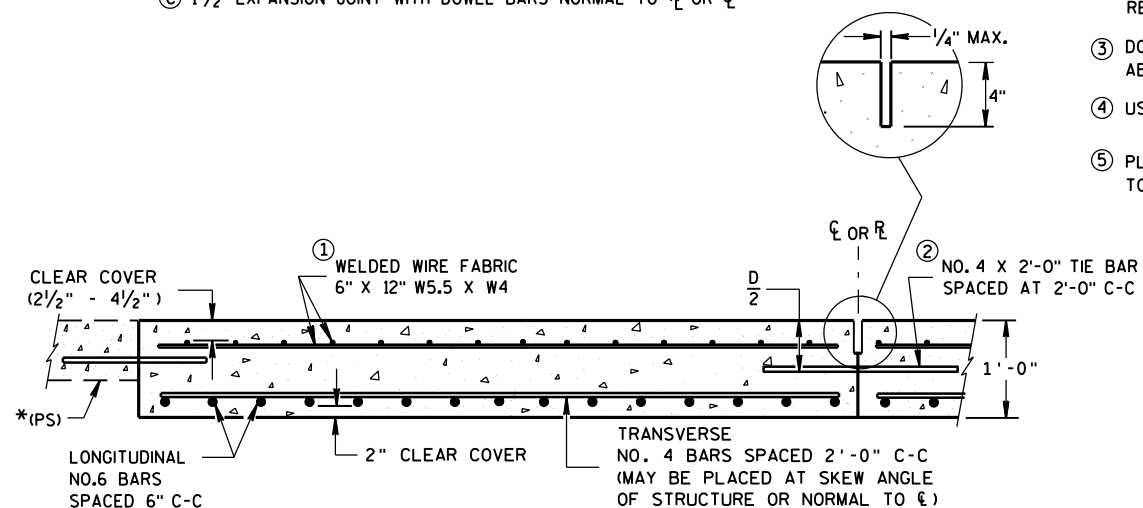


**SKews ≤ 20°  
(PAVEMENT WIDTH ≤ 30')  
APPROACH SLAB AND ADJACENT PAVEMENT**

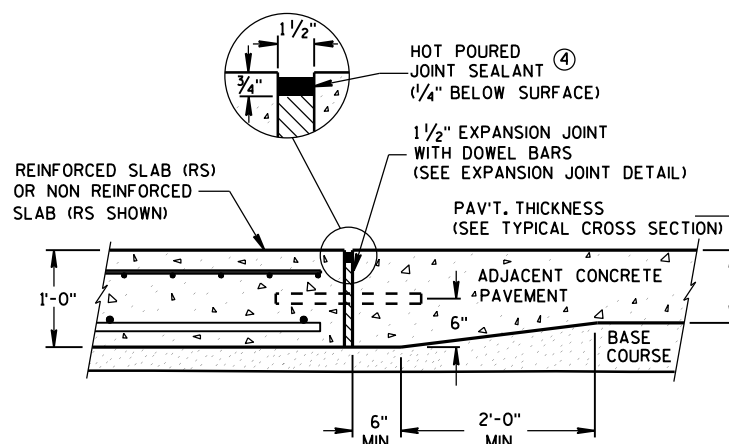
\* (RS) = REINFORCED CONCRETE SLAB  
\* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB  
(SEE DETAILS ELSEWHERE IN THE PLAN)  
\* (NRS) = NON-REINFORCED CONCRETE SLAB

\*\*\* STANDARD DOWEL BAR DIAMETER  
(SEE SDD 13C11, & SDD 13C13)

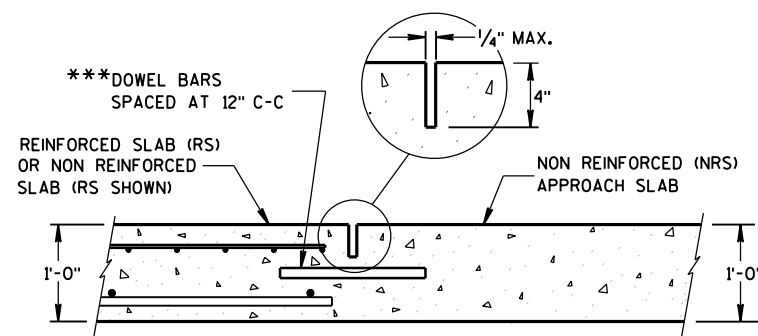
- (A) STANDARD CONTRACTION JOINT NORMAL TO  $\ell$  OR  $\ell_c$   
(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.  
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO  $\ell$  OR  $\ell_c$



**SECTION A-A  
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C  
TRANSITION DETAIL  
APPROACH SLAB TO ADJACENT PAVEMENT**



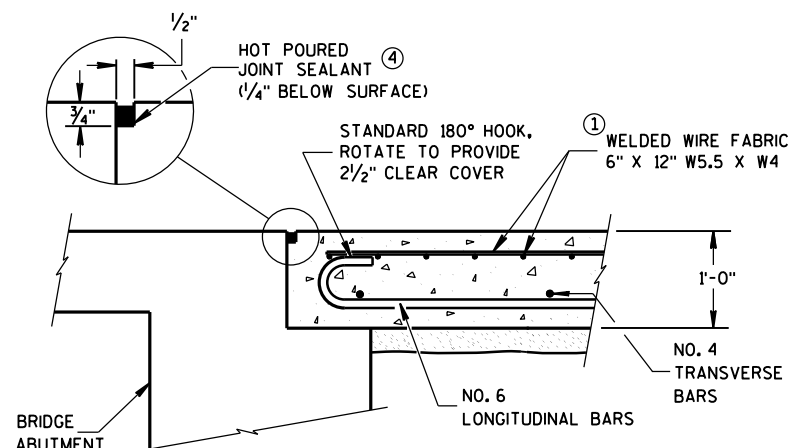
**SECTION D-D  
CONTRACTION JOINT**

## GENERAL NOTES

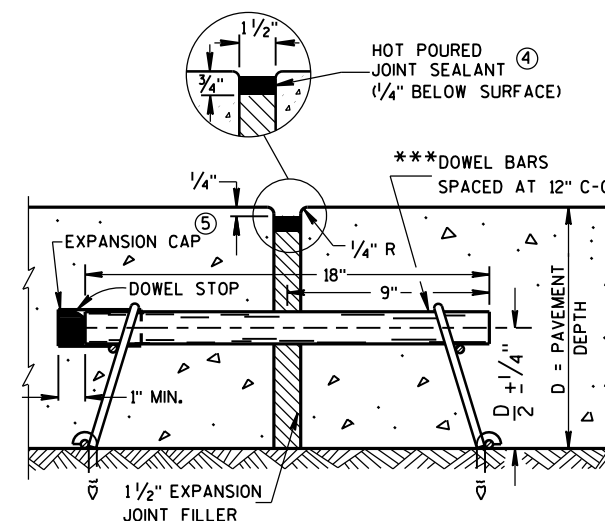
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B  
BEND DETAIL  
BOTTOM REINFORCEMENT**

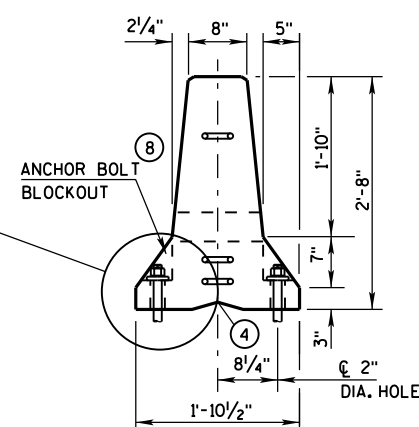
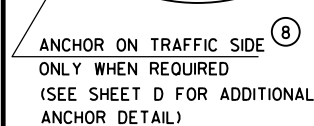


**EXPANSION JOINT DETAIL**

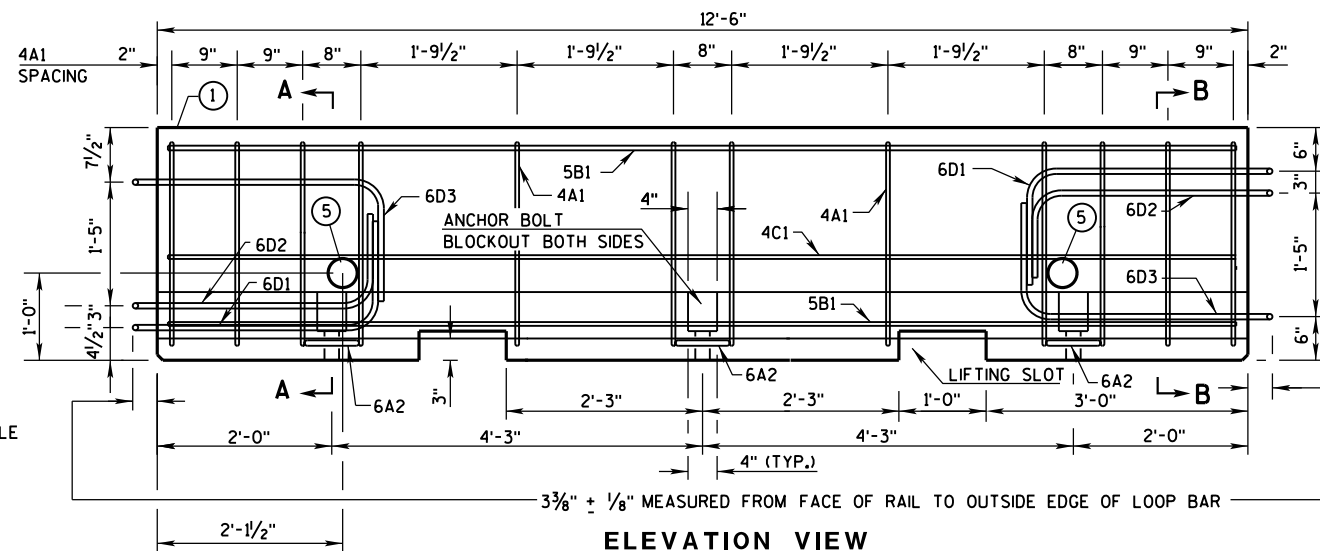
**CONCRETE PAVEMENT  
APPROACH SLAB**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

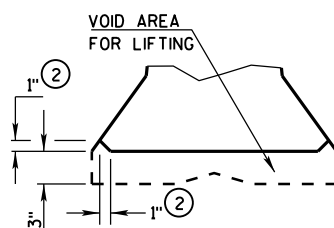
APPROVED  
June, 2015 /S/ Peter Kemp, P.E.  
DATE PAVEMENT SUPERVISOR  
FHWA



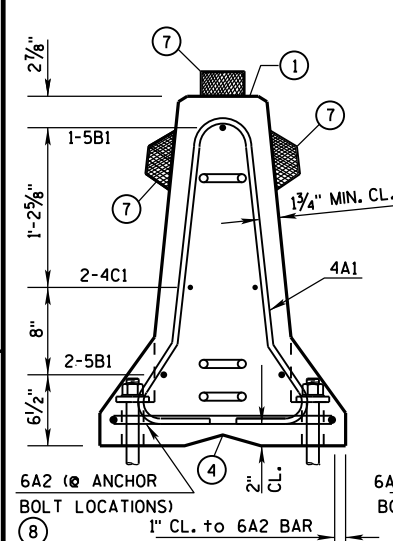
## END VIEW



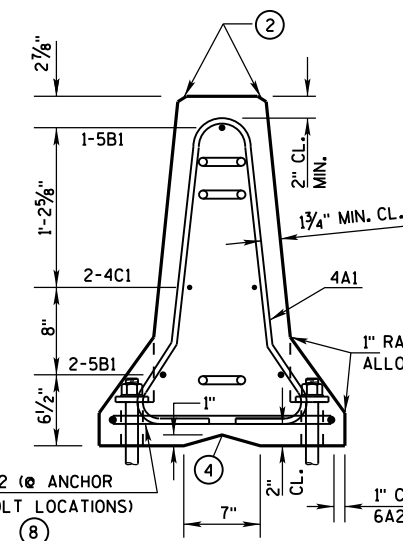
**ELEVATION VIEW**



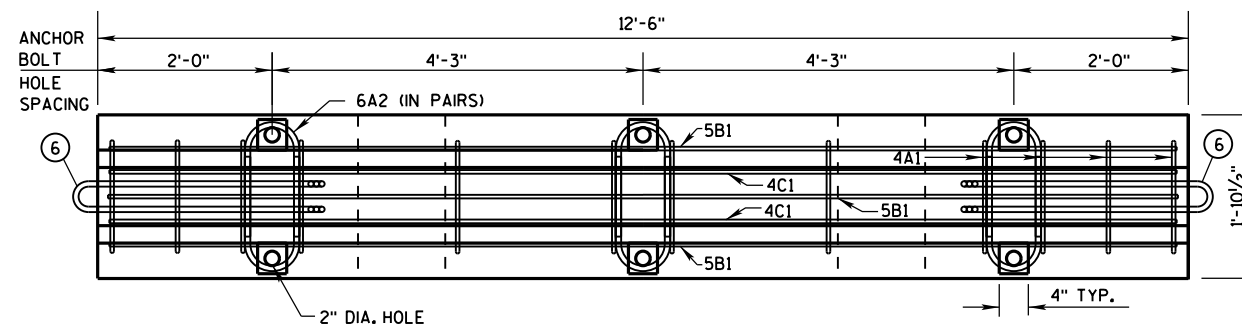
**DETAIL "B"**  
**LIFTING SLOT DETAIL**



**SECTION A-A**  
(STIRRUP PLACEMENT)

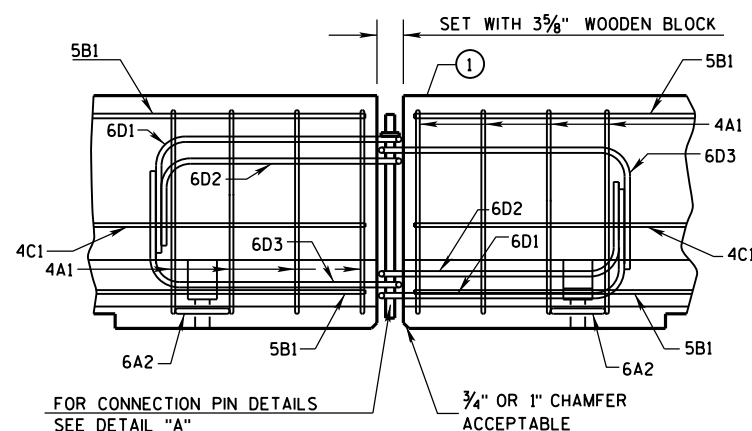


**SECTION B-B**  
(STIRRUP PLACEMENT)

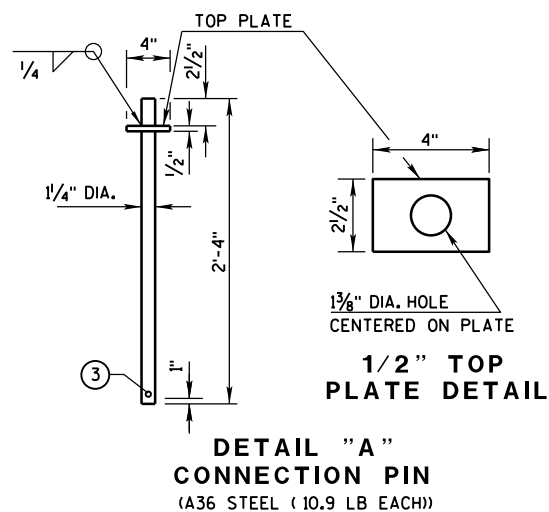


### PLAN VIEW

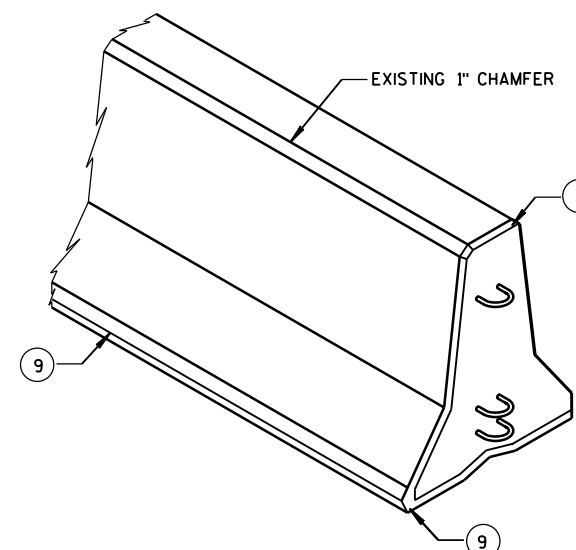
### DETAILS OF BARRIER SECTION



## DETAILS OF BARRIER CONNECTION



**DETAIL "A"**  
**CONNECTION PIN**  
(A36 STEEL (10.9 LB EACH))



## GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-14(d) THRU 14B7-14(h).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRCAS, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE  $\frac{3}{4}$ " SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A  $3\frac{1}{2}$ " PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN  $\frac{1}{8}$ " OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

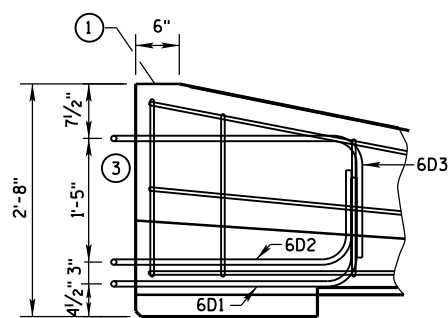
PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

INSTALL MECHANICAL OR ADHESIVE ANCHORS PER MANUFACTURER'S RECOMMENDATIONS.  
PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
  - a. TYPE: WICBTP
  - b. MANUFACTURER
  - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ A  $\frac{3}{8}$ " HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- ④ "V" NOTCH IS OPTIONAL.
- ⑤ THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- ⑥ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- ⑦ USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURES INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- ⑧ SEE SHEET D FOR ANCHORING CRITERIA.
- ⑨ 1" CHAMFER OPTIONAL.

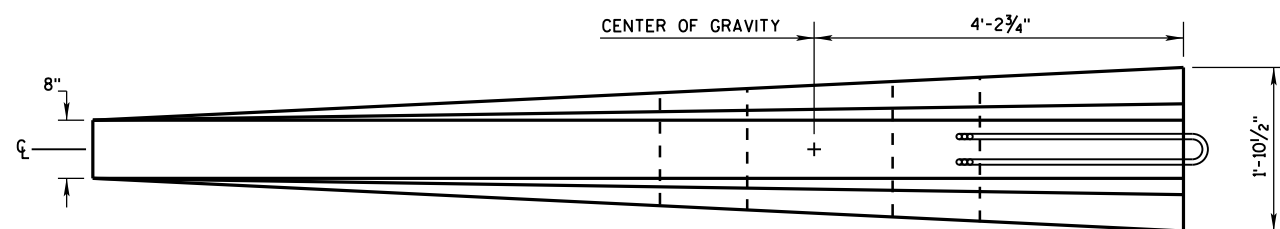
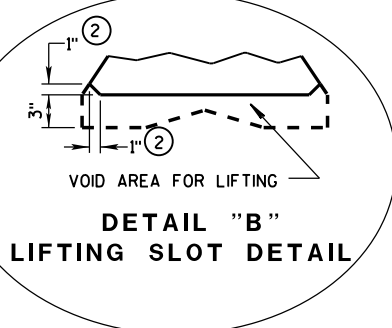
CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

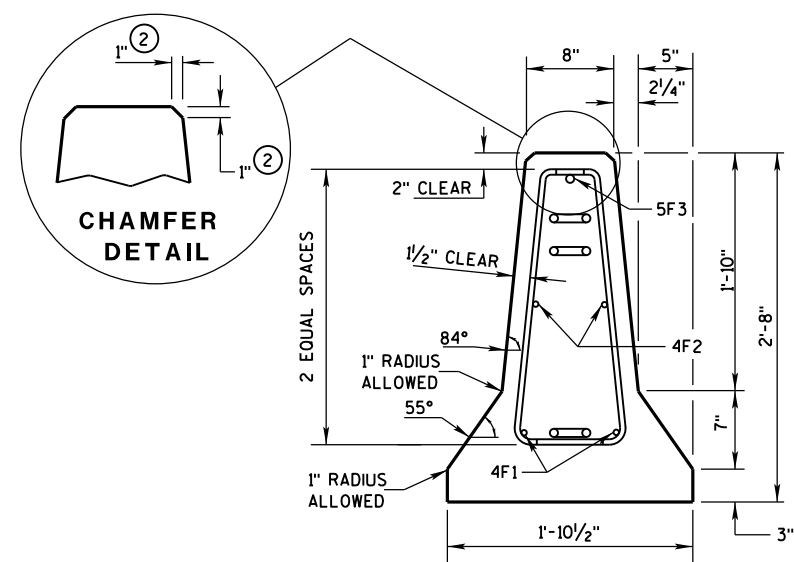


LOOP BAR ASSEMBLY INVERTED  
FOR OPPOSITE END.  
(FOR CONNECTION TO RIGHT END OF BARRIER)

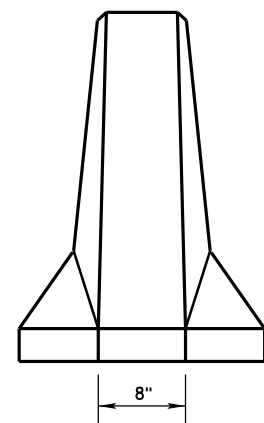
- ## GENERAL NOTES
- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
    - a. TYPE WICBTP
    - b. MANUFACTURER
    - c. DATE MANUFACTURED (MONTH AND YEAR)
  - ② 1" CHAMFER TO PREVENT SPALLING.
  - ③ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.



### PLAN VIEW

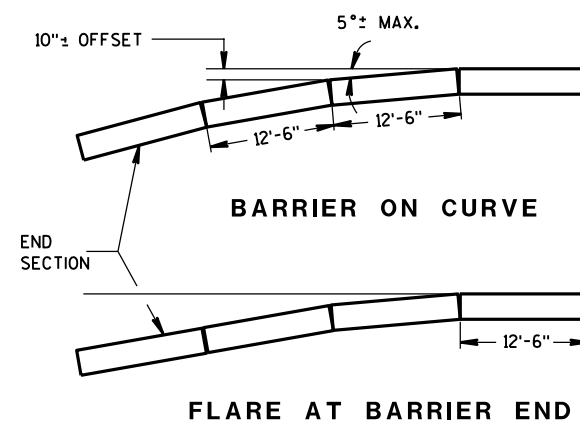


**END SECTION**



**FRONT ELEVATION**

### DETAILS OF BARRIER TAPER SECTION



POSTED SPEED, (MPH)	FLARE RATE
40 OR LESS	6:1
45 OR GREATER	8:1

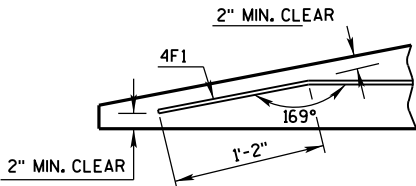
CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

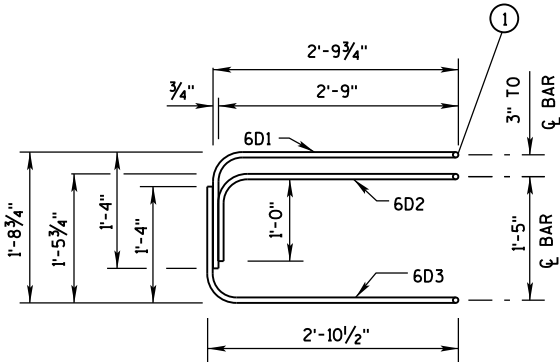
BARRIER TAPER SECTION  
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

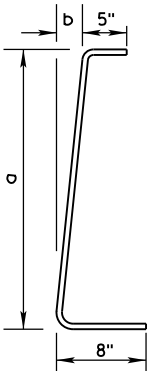
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"  
BENT BAR DETAIL



ELEVATION  
LOOP BAR ASSEMBLY



BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

4V BARS  
2 AT EACH SIZE REQUIRED  
FOR STIRRUP ASSEMBLY

TAPER BARRIER SECTION

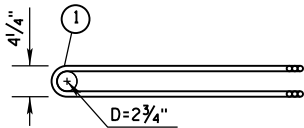
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION  
BILL OF MATERIALS

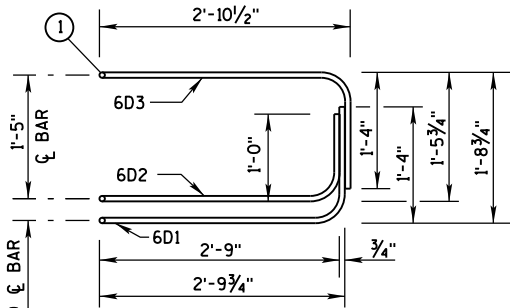
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

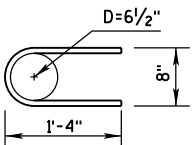


PLAN VIEW  
LOOP BAR ASSEMBLY

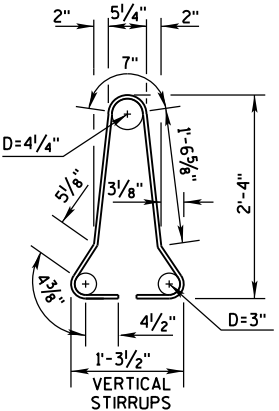
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

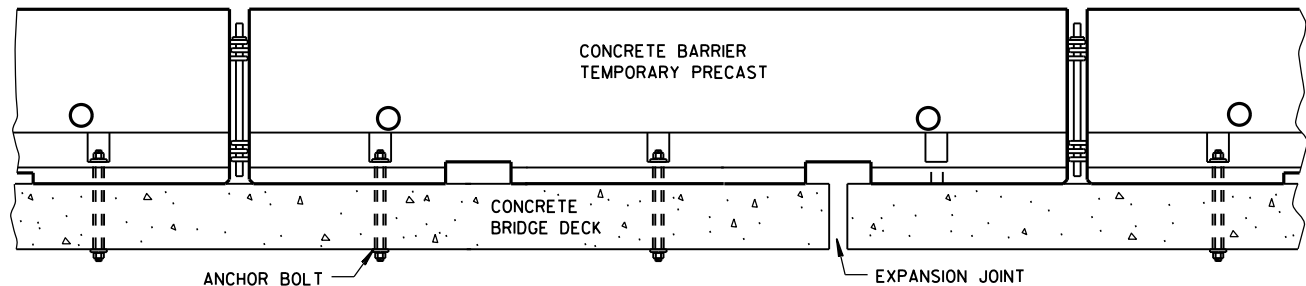
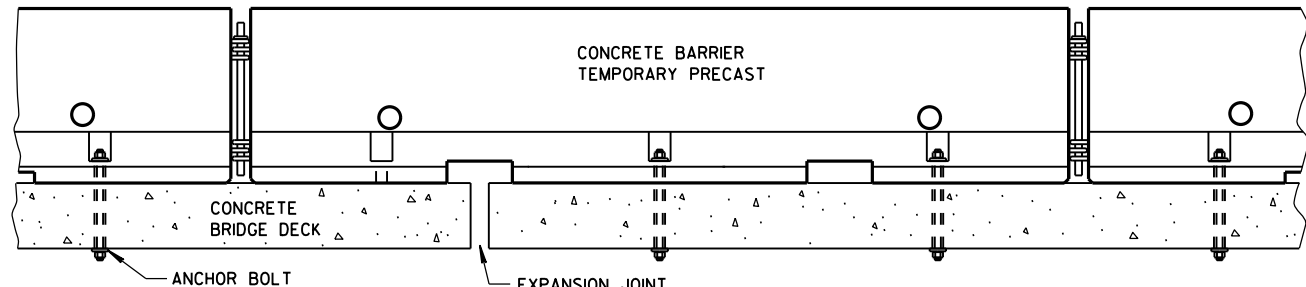


4A1

BARRIER SECTION

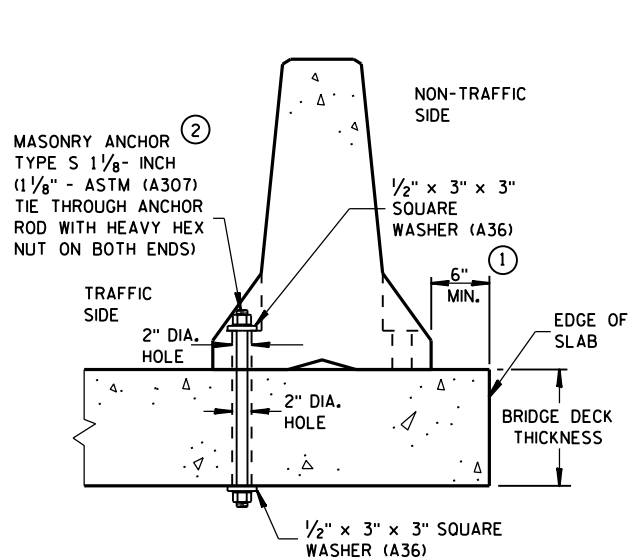
CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



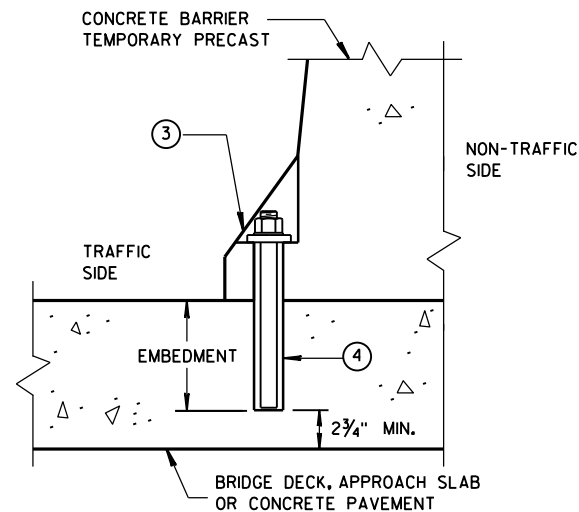
### TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



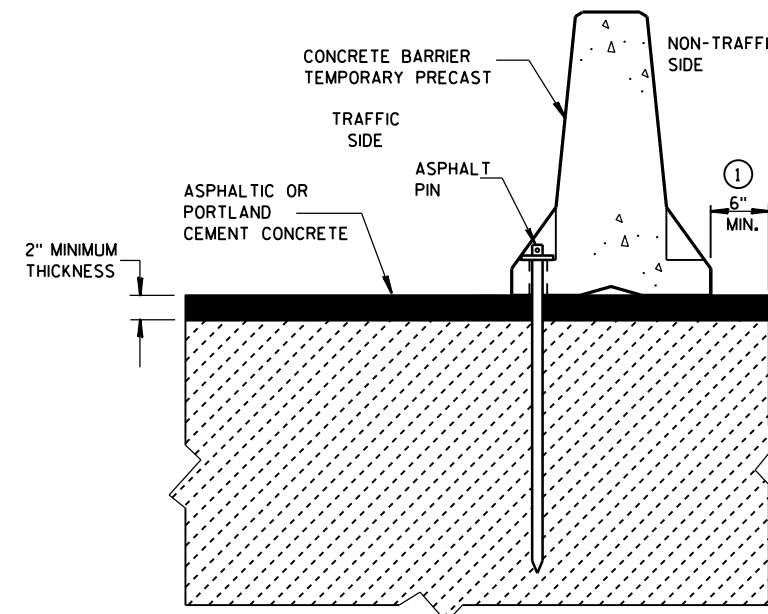
### THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



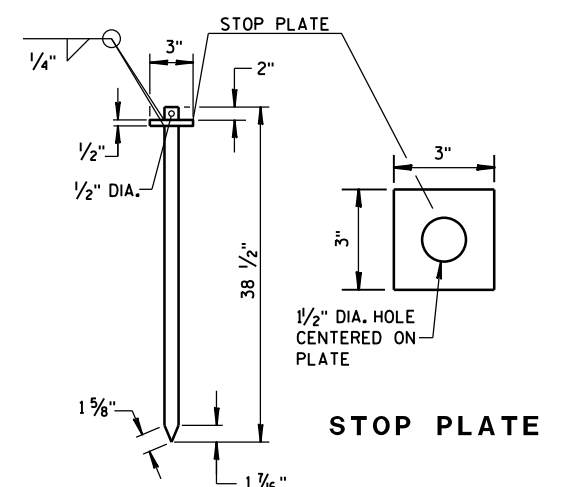
### REMOVABLE ADHESIVE BONDED ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)

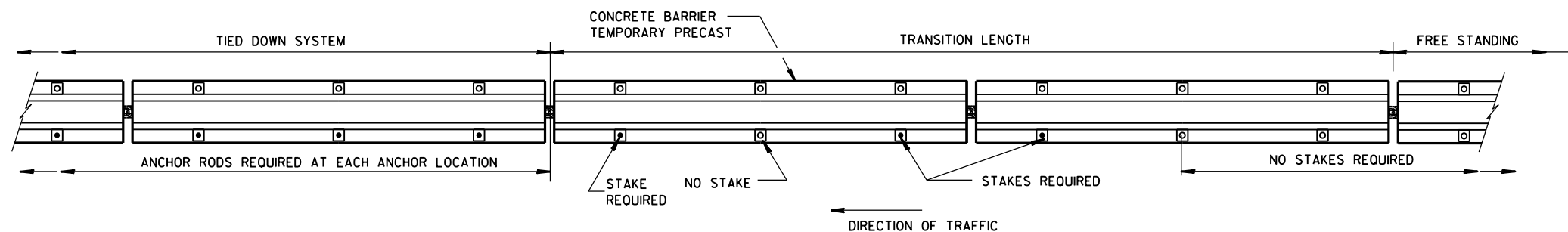


### STAKE DOWN INSTALLATION FOR ASPHALTIC OR PORTLAND CEMENT CONCRETE SURFACE

(STAKING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST)



ASPHALT PIN  
(ASTM A36 STEEL)



PLAN VIEW

### FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

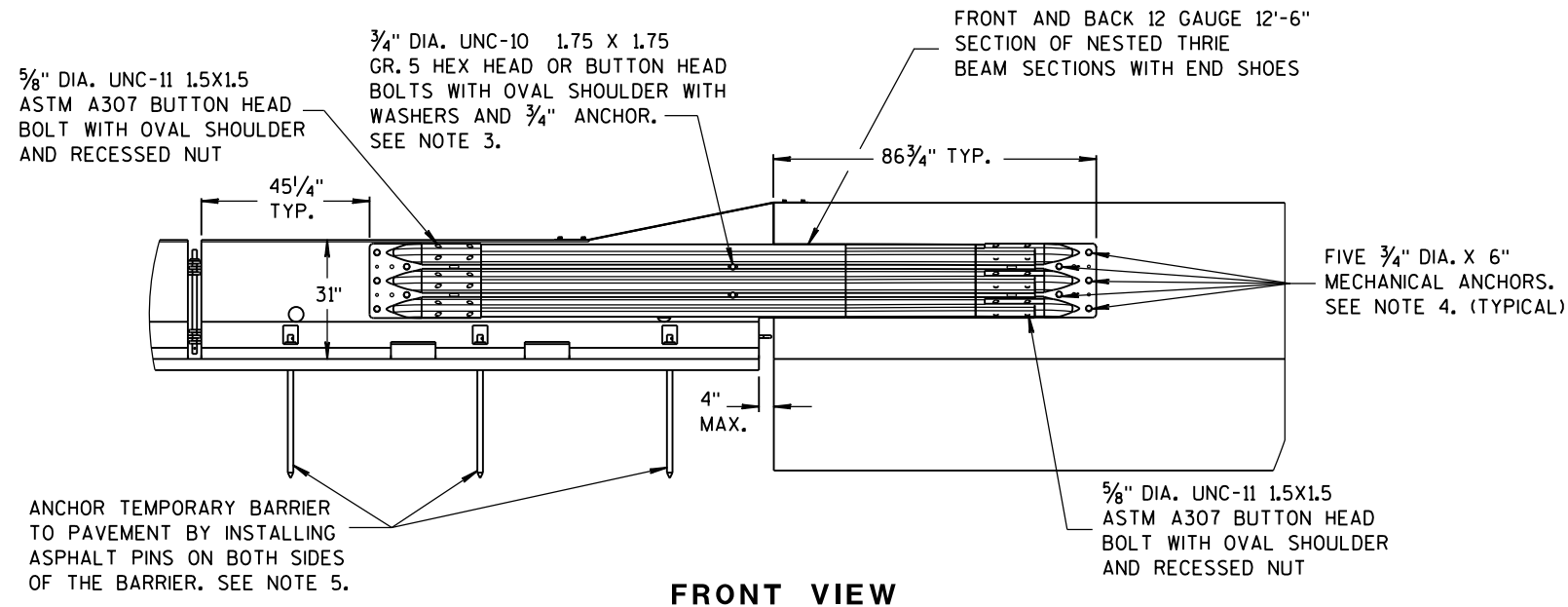
### GENERAL NOTES

- ① CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" SHALL BE ANCHORED IF:  
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 4 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 45 MPH OR GREATER, OR  
  
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 2 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 40 MPH OR LESS.
- ② ANCHORING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST.  
  
WITH THE APPROVAL OF THE ENGINEER, REMOVABLE ADHESIVE BONDED ANCHOR BOLT INSTALLATION MAY BE USED IN LIEU OF THROUGH BOLTED ANCHOR INSTALLATION. THE ADHESIVE BONDED ANCHOR BOLT MUST BE REMOVABLE. USE ASTM (A307) MASONRY ANCHORS TYPE S 1 1/8-INCH, EMBEDDED TO A DEPTH SUFFICIENT TO DEVELOP THE ULTIMATE CAPACITY OF THE ANCHOR BOLT AND PROVIDE DOCUMENTATION TO CONFIRM THIS.  
  
UPON REMOVAL OR RELOCATION OF THE BARRIER UNITS, REMOVE ALL ANCHOR BOLTS AND COMPLETELY FILL IN THE REMAINING HOLES IN CONCRETE BRIDGE DECKS, CONCRETE APPROACH SLABS AND CONCRETE PAVEMENTS THAT ARE TO REMAIN, WITH A NON-SHRINK COMMERCIAL GROUT OR MATERIAL IDENTIFIED ON THE CURRENT WISDOT APPROVED PRODUCTS LIST.
- ③ 1/8" DIAMETER A307 THREADED ROD, 1/2" X 3" X 3" SQUARE PLATE WASHER WITH ASTM A36 STEEL, ASTM A563A HEAVY HEX NUT.
- ④ ADHESIVE ANCHORS WITH A MINIMUM BOND STRENGTH OF 1,800 PSI AND 5/4" EMBEDMENT. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.

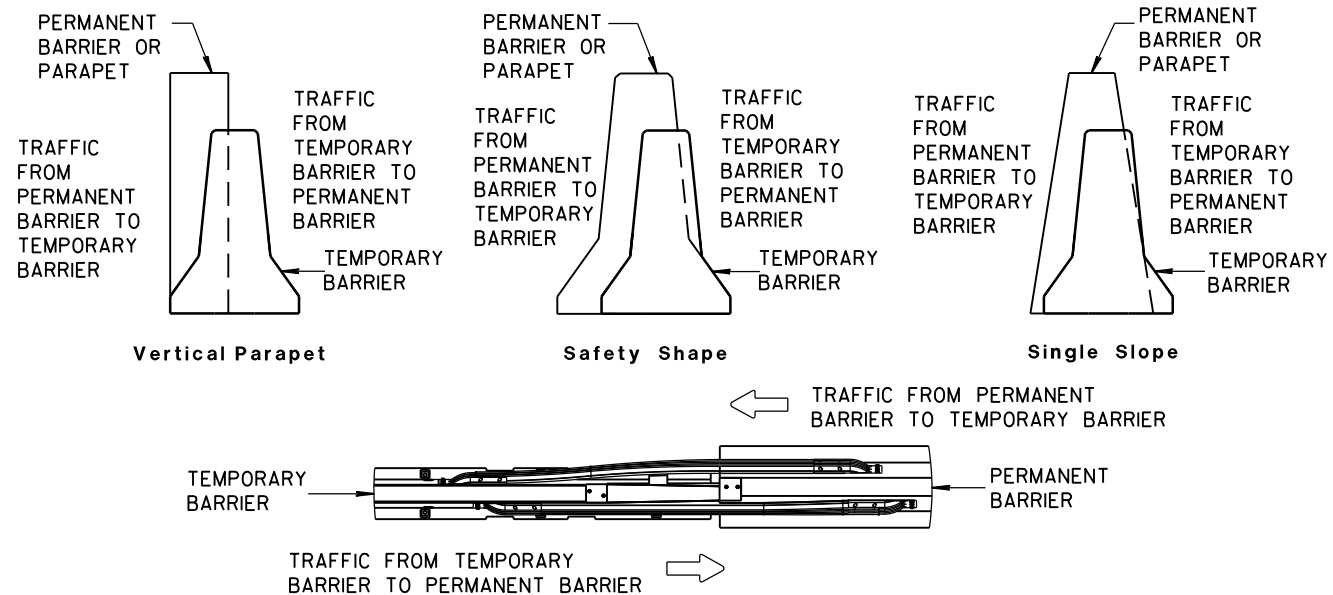
CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





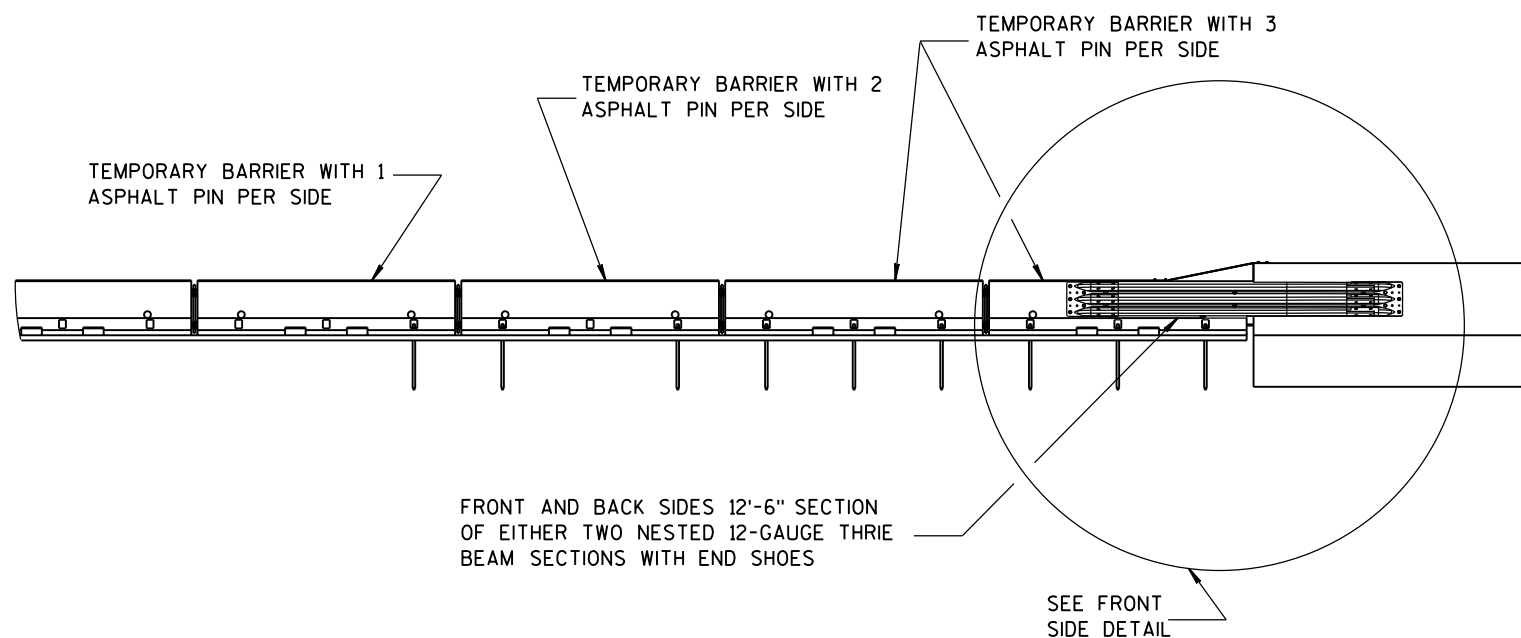
FRONT VIEW



TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM

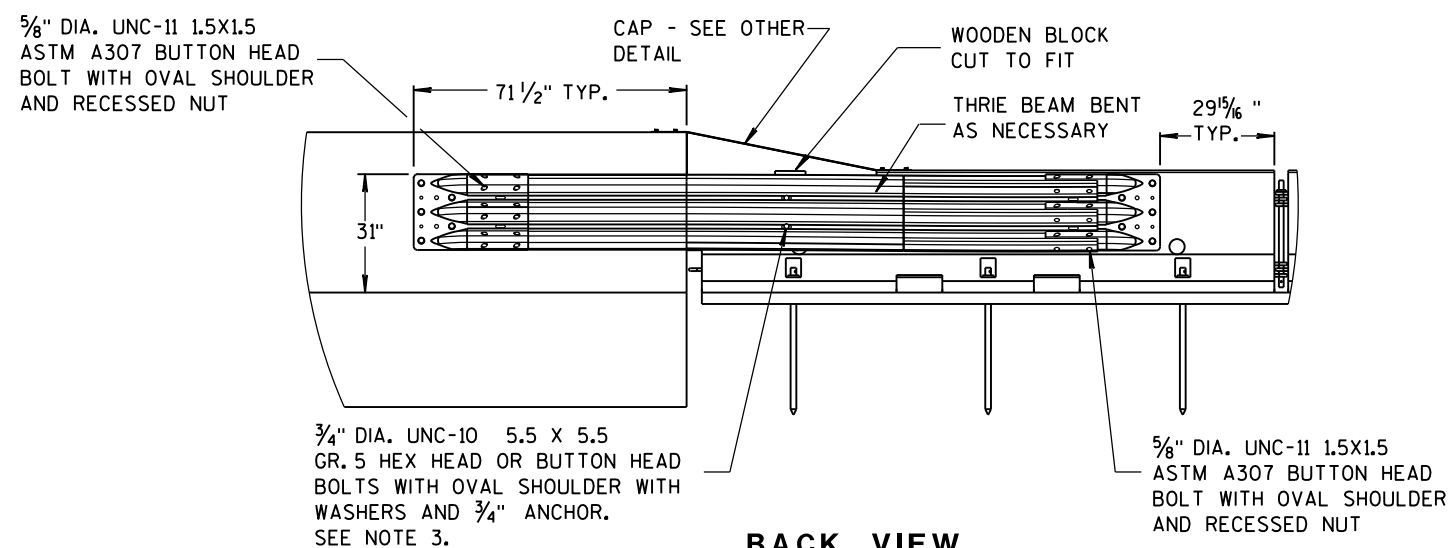
# NOTES

1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.
4. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR ADHESIVE ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.

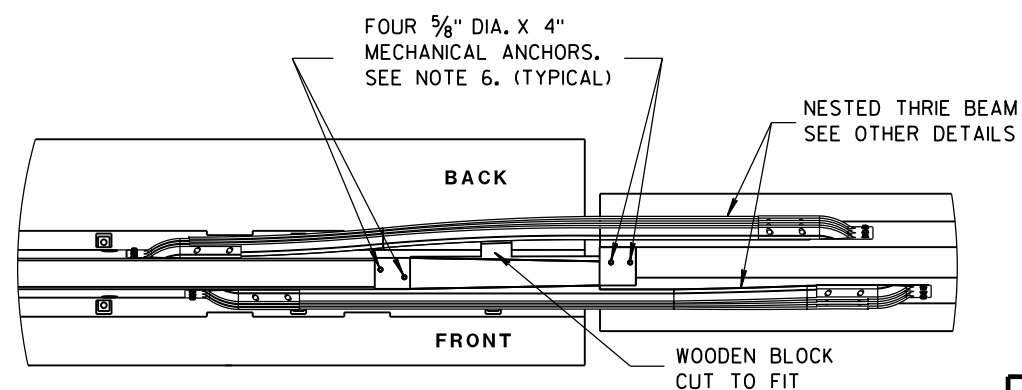


FRONT VIEW

BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



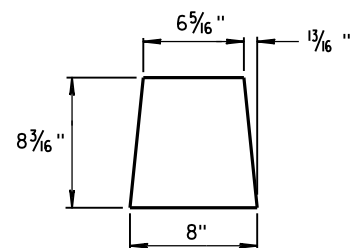
BACK VIEW



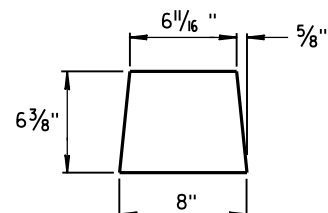
PLAN VIEW

CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

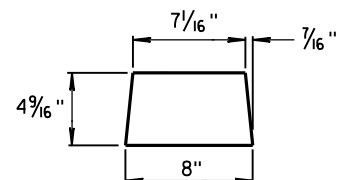
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



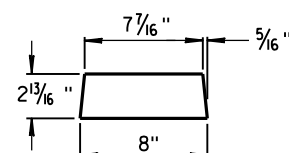
**GUSSET 1**



**GUSSET 2**

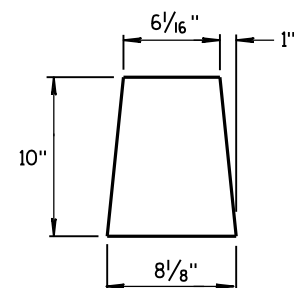


**GUSSET 3**

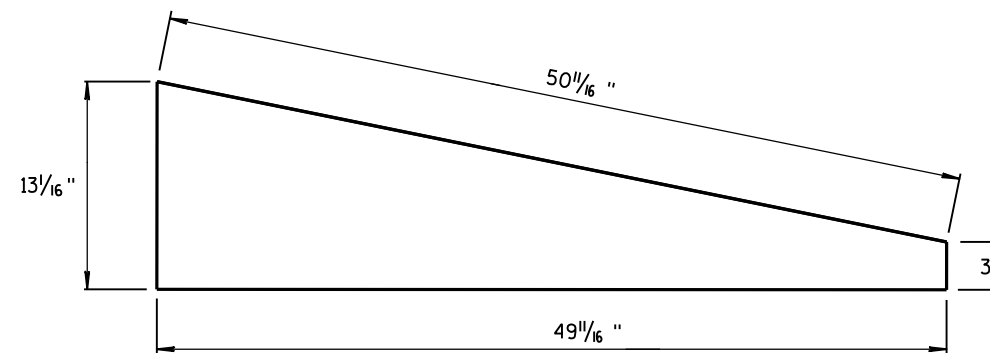


**GUSSET 4**

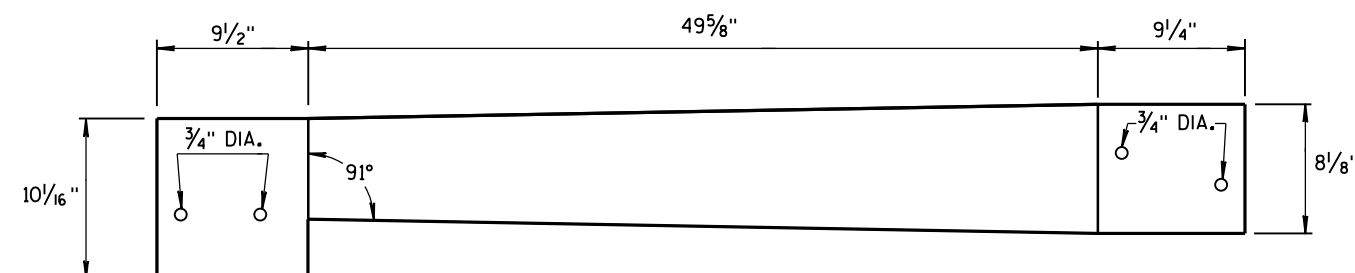
**GUSSETS**



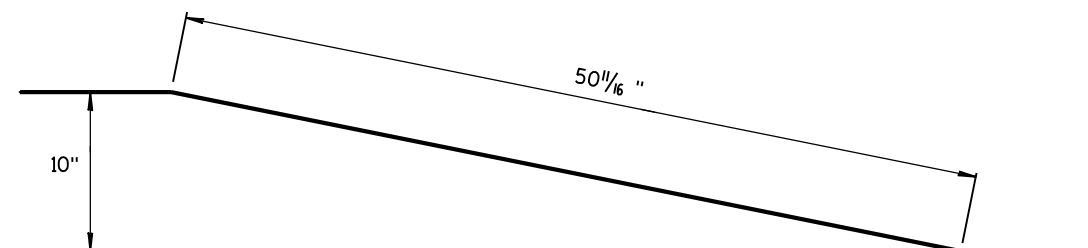
**END PLATE**



**SIDE PLATE**

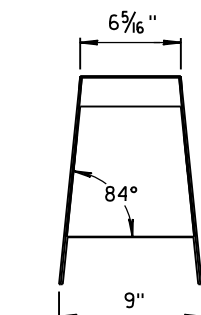
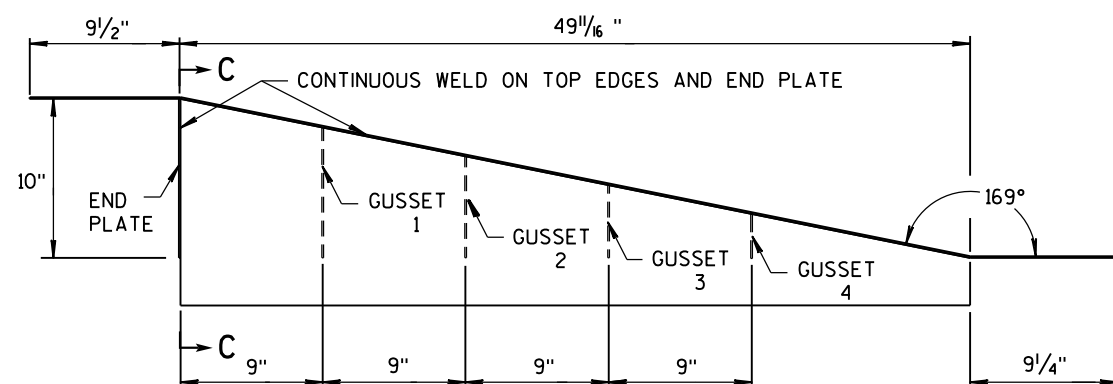
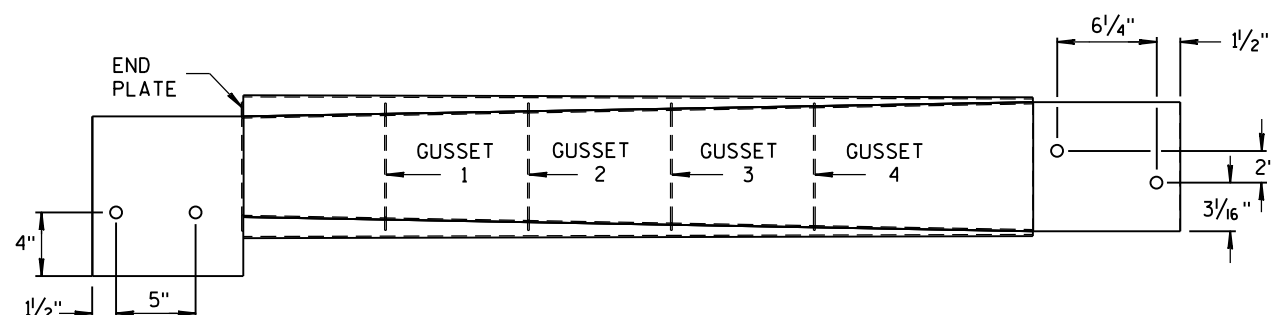


**TOP PLATE**



**SIDE, TOP AND END PLATES FOR CAP  
FROM TEMPORARY CONCRETE BARRIER  
TO 42" PERMANENT CONCRETE BARRIER**

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.



**SECTION C-C**

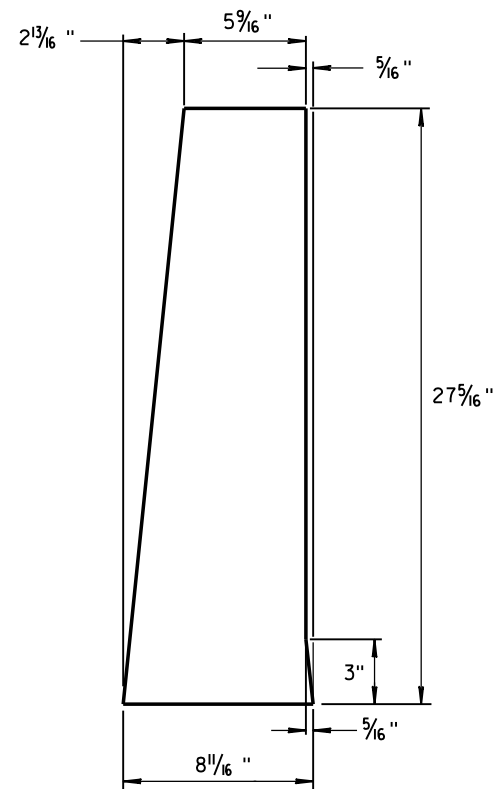
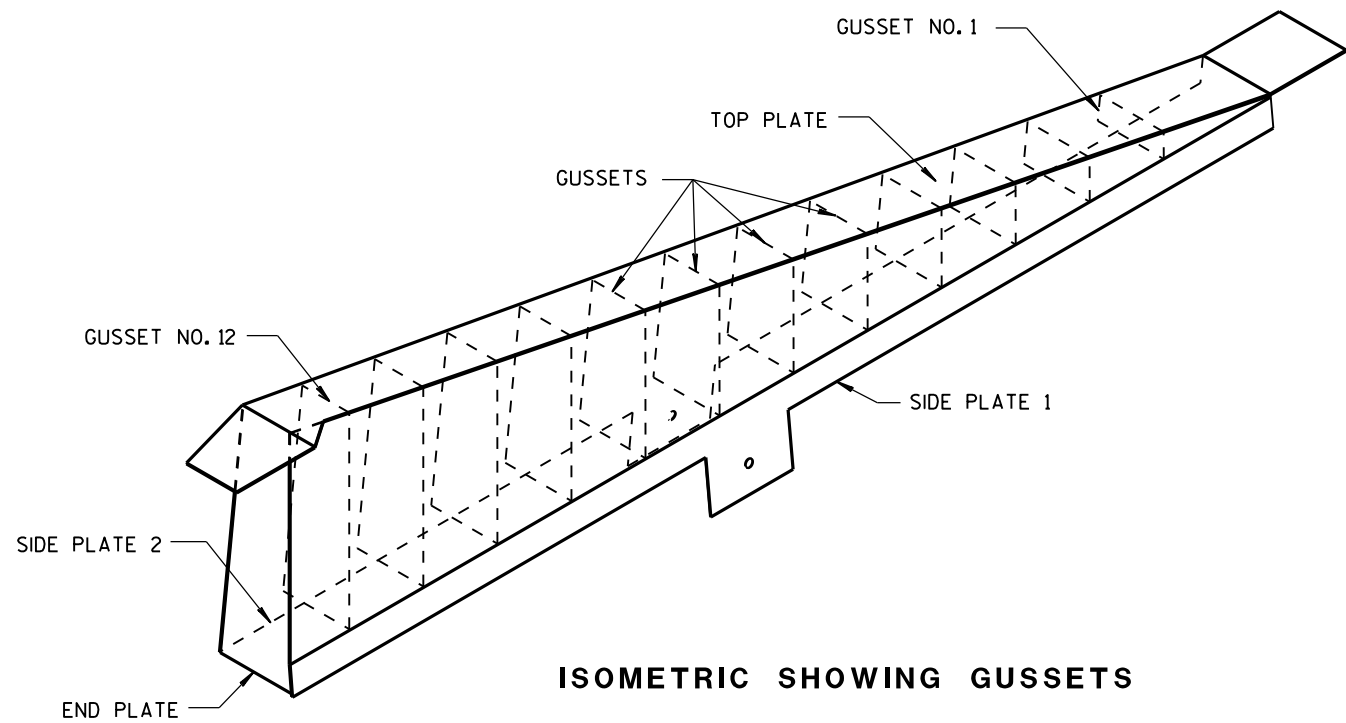
**NOTES**

1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

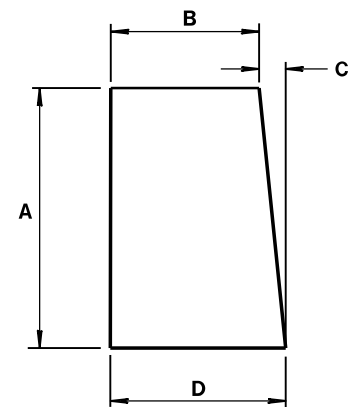
**CAP DETAILS FOR TEMPORARY CONCRETE  
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



END PLATE  
1/8" STEEL PLATE

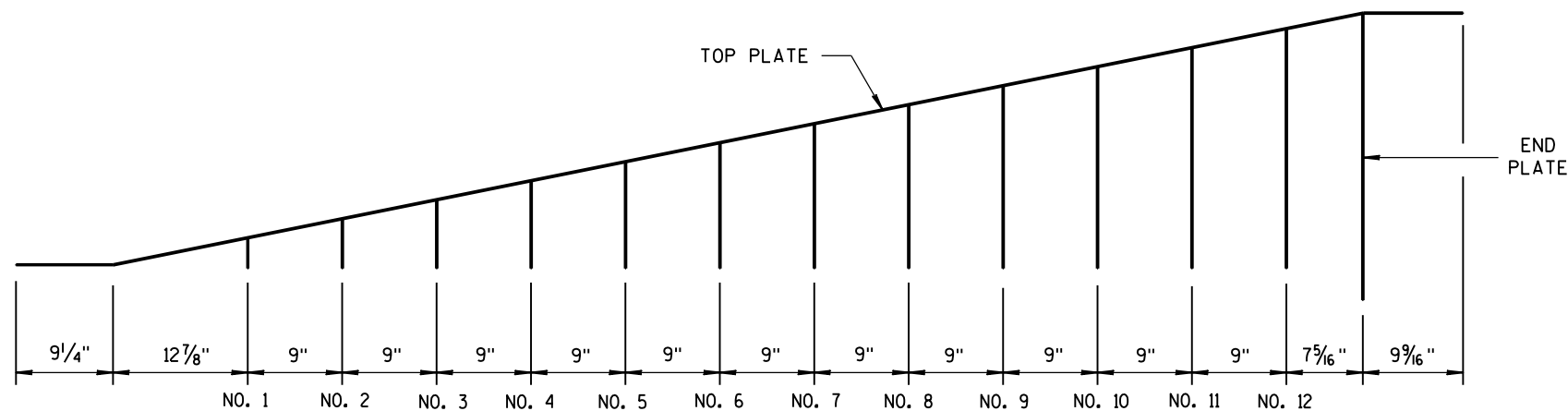


GUSSETS 1 - 12  
ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 1/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8"	1 1/16 "	8 1/16 "
4	8 5/16"	7 3/16"	7/8"	8 1/16"
5	10 1/8"	7"	1 1/16 "	8 1/16"
6	11 5/16 "	6 13/16 "	1 1/4"	8 1/16"
7	13 3/4"	6 5/8"	1 7/16 "	8 1/16"
8	15 9/16 "	6 7/16 "	1 9/16 "	8 1/16"
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16"
10	19 3/16"	6 1/16"	1 15/16 "	8 1/16"
11	21"	5 7/8"	2 3/16 "	8 1/16"
12	22 13/16 "	5 11/16 "	2 5/16 "	8 1/16"

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.

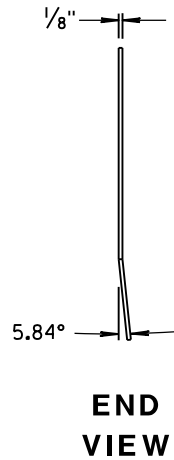
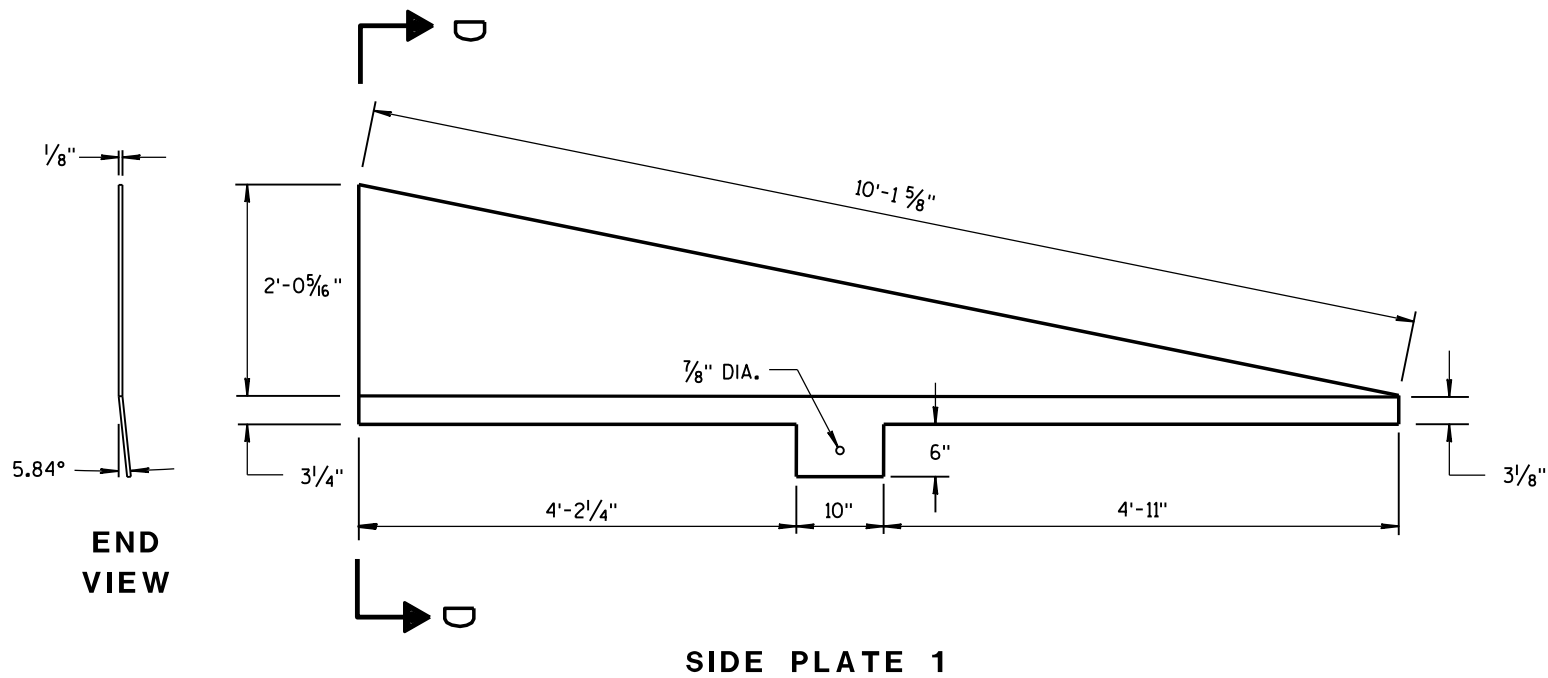
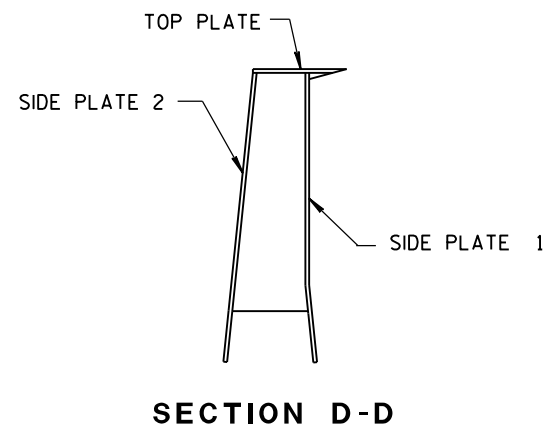
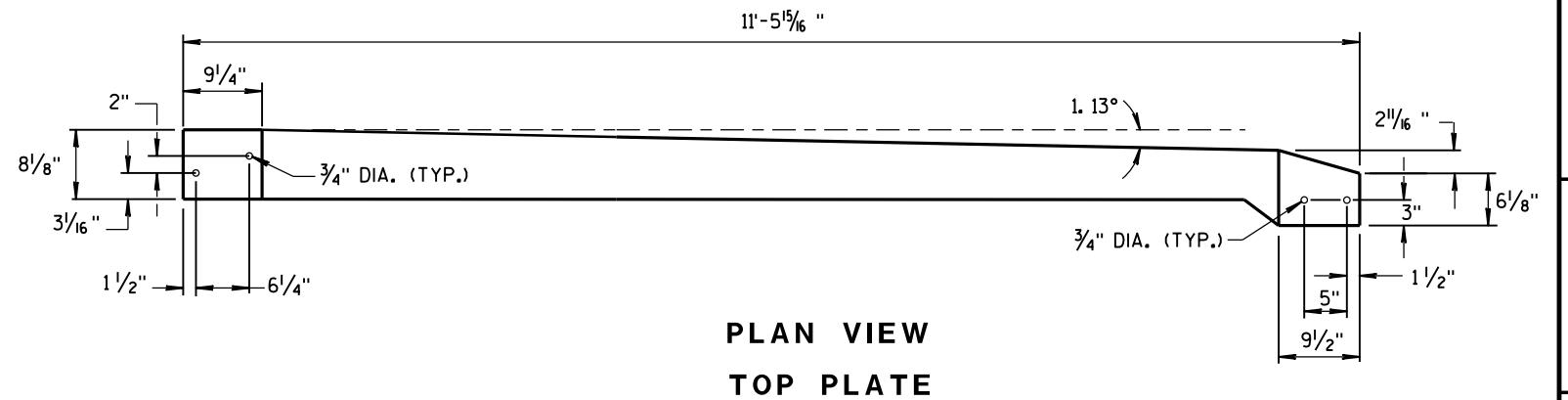
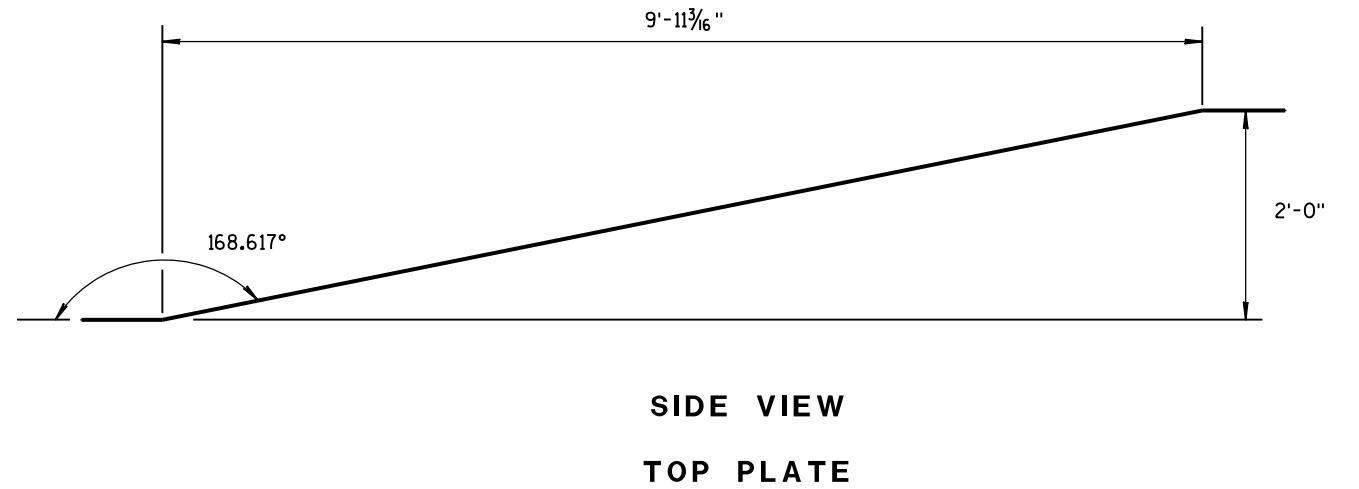
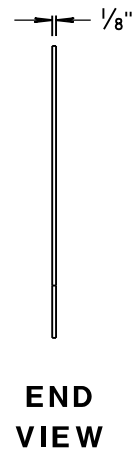
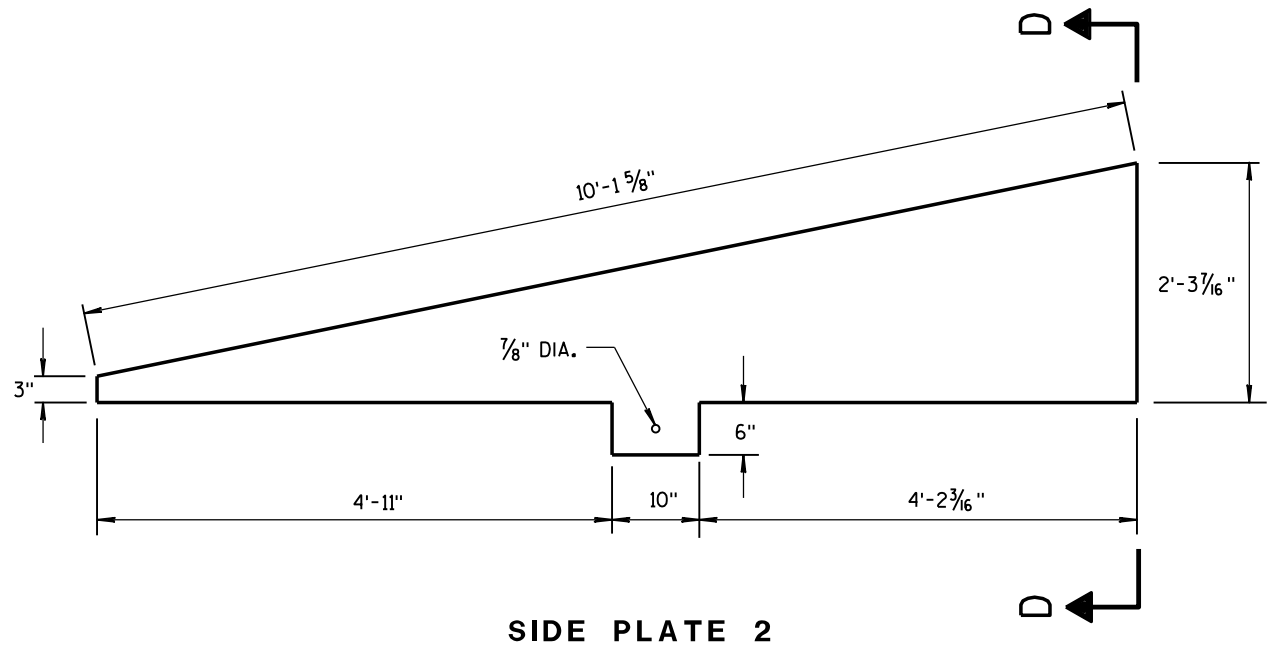


GUSSET LOCATION

CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



CAP DETAILS FOR TEMPORARY CONCRETE  
BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014 DATE	/S/ Jerry H. Zogg ROADWAY STANDARD DEVELOPMENT ENGINEER
FHWA	

6

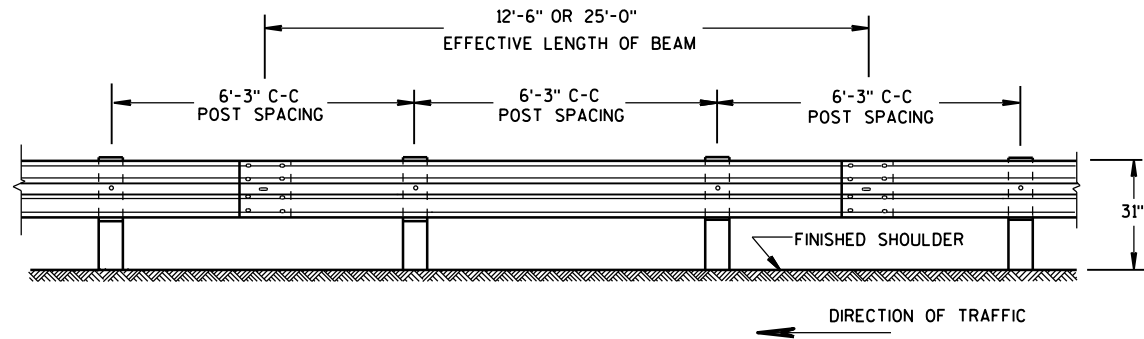
- S.D.D. 14 B 42-3a**



**S.D.D. 14 B 42-3a**

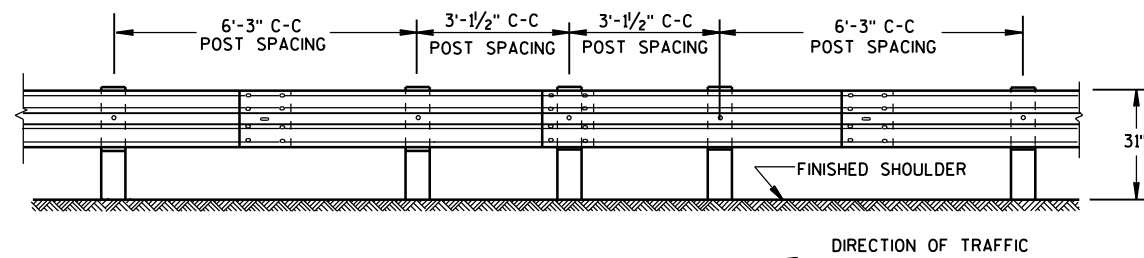


**S.D.D. 14 B 42-3a**



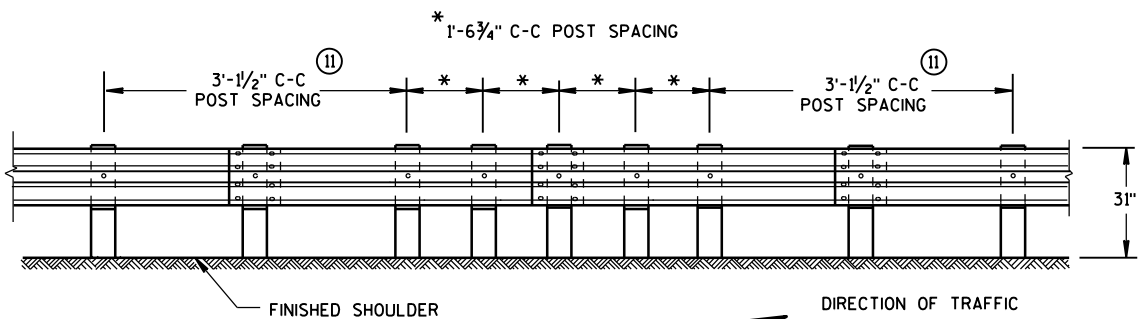
FRONT VIEW

### POST SPACING STANDARD INSTALLATION



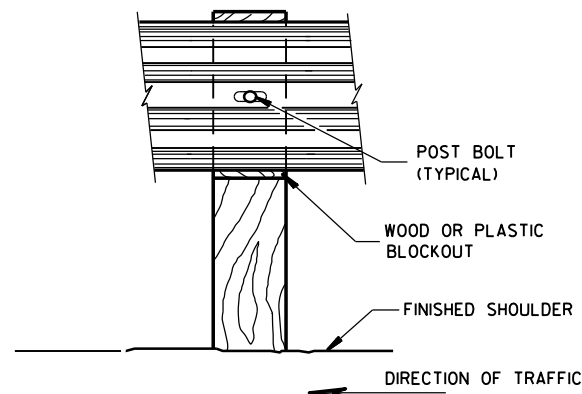
FRONT VIEW

### HALF POST SPACING (HS) AND HALF POST SPACING WITH LONGER POSTS (K)

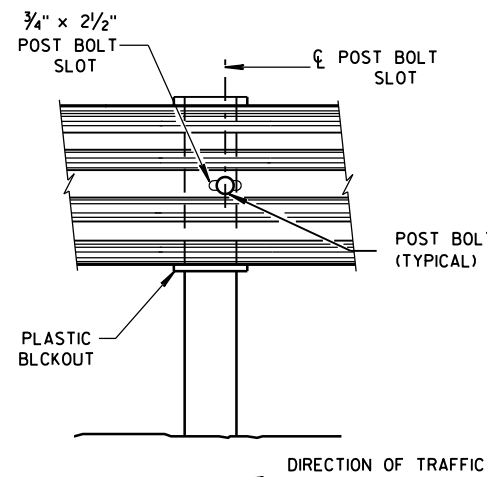


FRONT VIEW

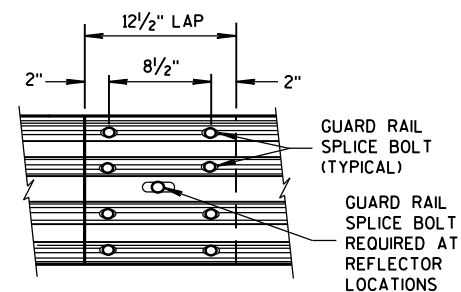
### QUARTER POST SPACING (QS)



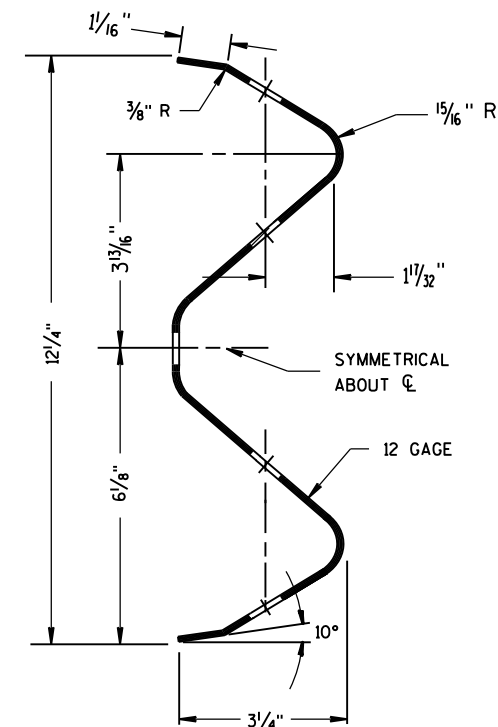
FRONT VIEW AT WOOD POST



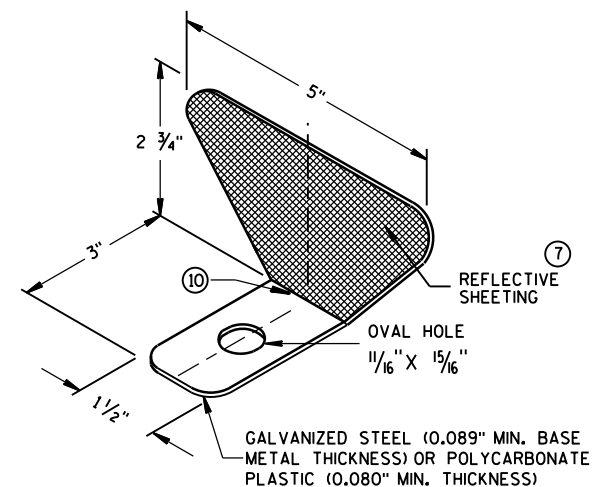
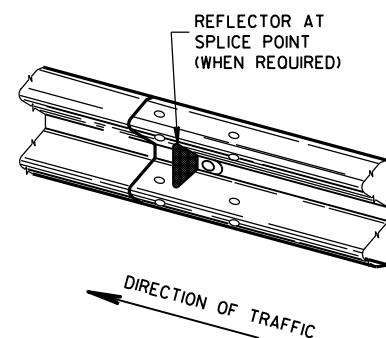
FRONT VIEW AT STEEL POST



FRONT VIEW  
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL



### ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

### GENERAL NOTES

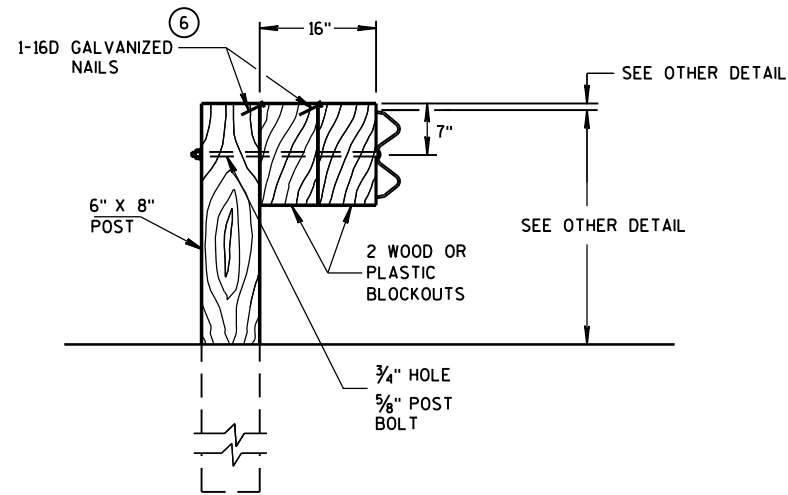
- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
  - ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
  - ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
  - ⑩ PROVIDE AN ANGLE OF BEND OF  $90^\circ \pm 1^\circ$  FOR TWO-SIDED REFLECTORS.
  - ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A  $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES  $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND  $\frac{5}{8}$ " DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A  $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES  $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.

### REFLECTOR SPACING

	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1 ⑨	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2 ⑩	3
	> 200'	100' C-C	2	

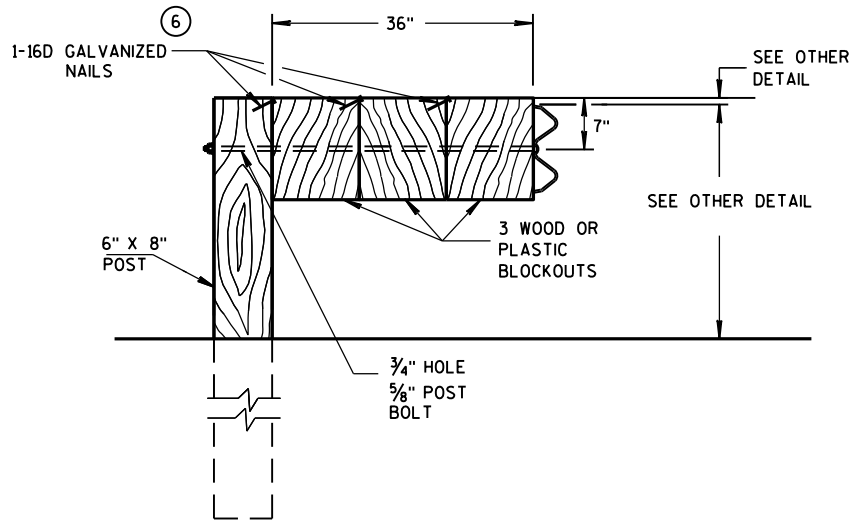
### MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



### DETAIL FOR 16" BLOCKOUT DEPTH

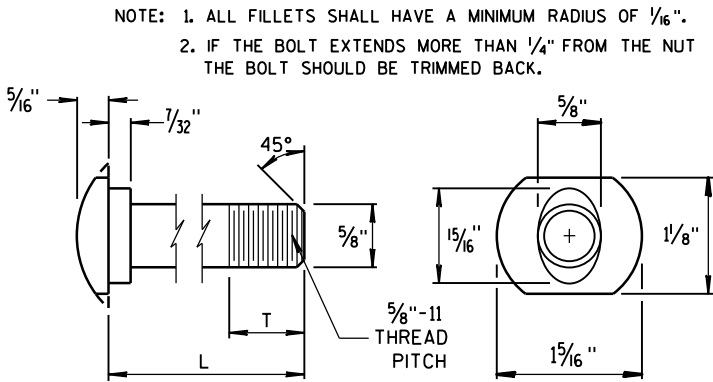
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



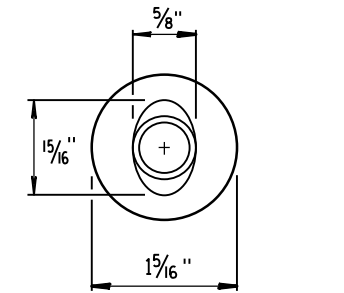
### DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

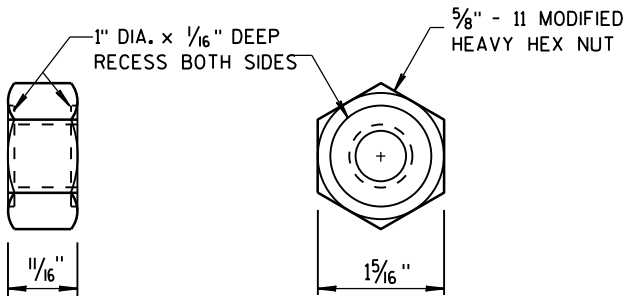
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



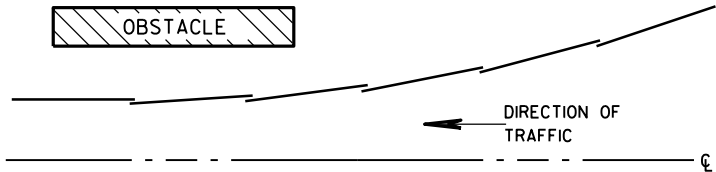
POST BOLT TABLE



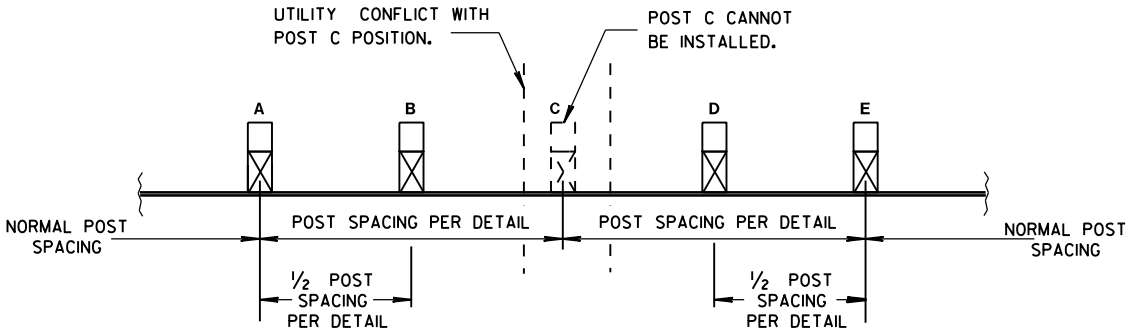
ALTERNATE BOLT HEAD



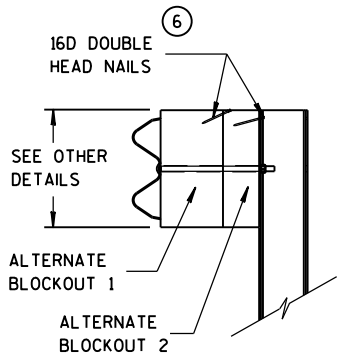
POST BOLT  
AND RECESS NUT



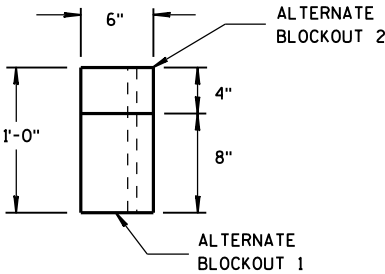
PLAN VIEW  
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS  
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June 2014  
DATE /S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA



GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

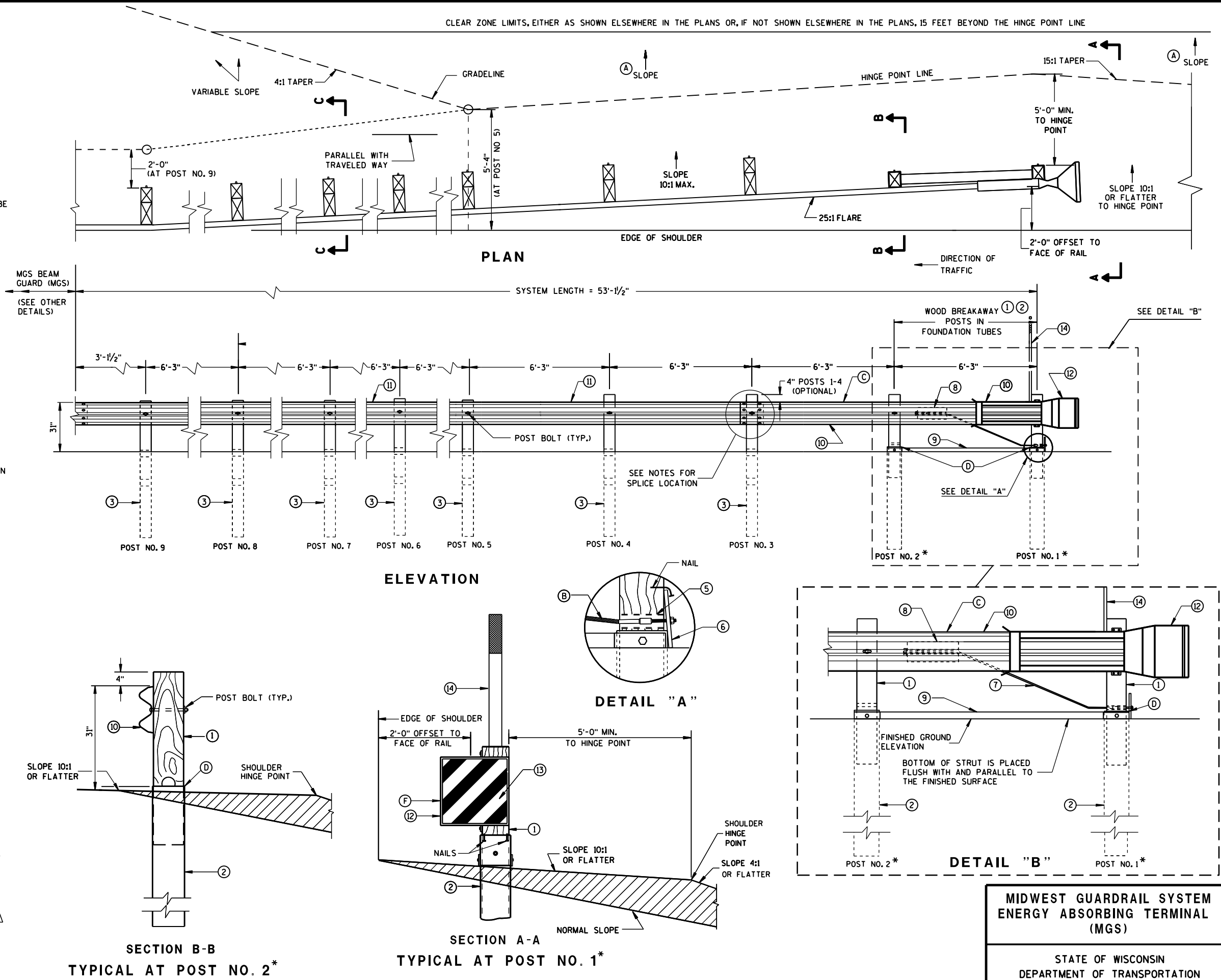
SEE SDD 14B42 FOR MORE INFORMATION.

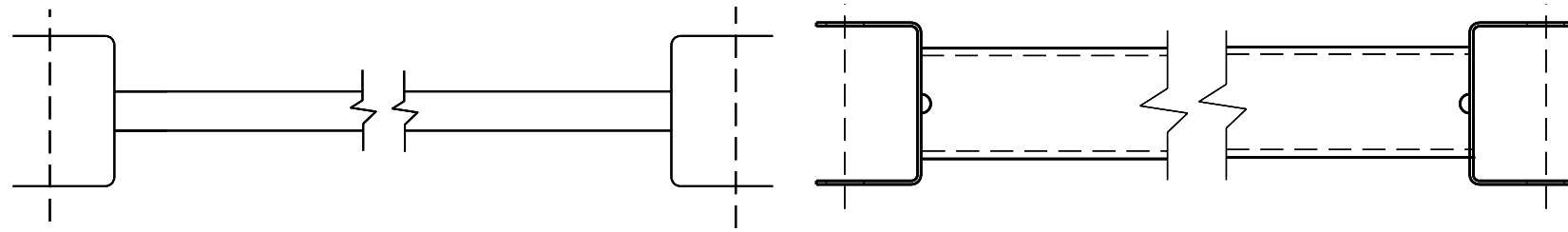
\* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

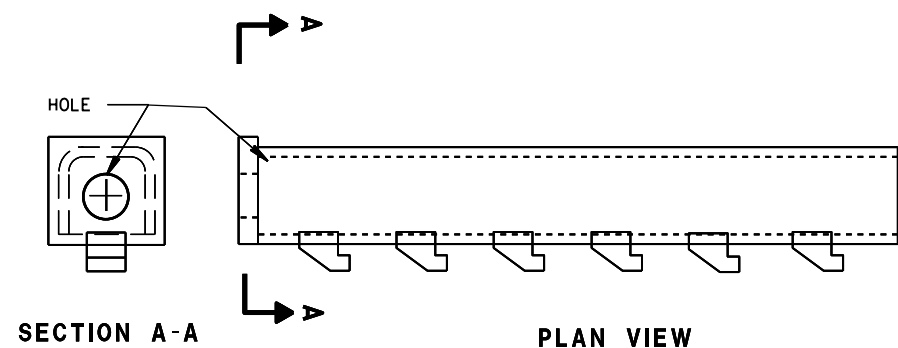
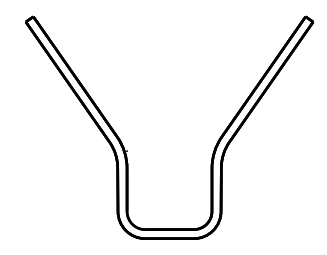
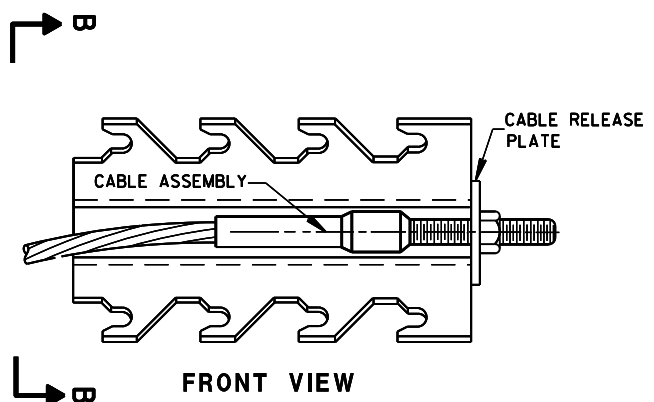
W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.





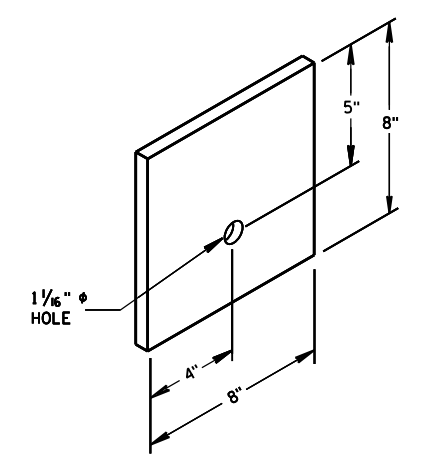
9 H  
GENERIC GROUND STRUT



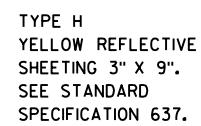
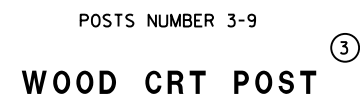
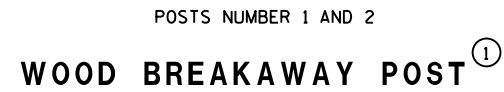
8 H  
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

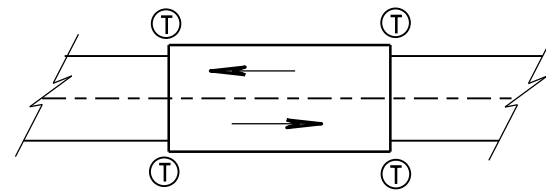
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



⑥  
BEARING PLATE

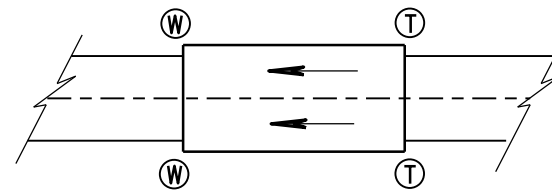


MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014	/S/ Jerry H. Zogg
DATE	ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

## GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

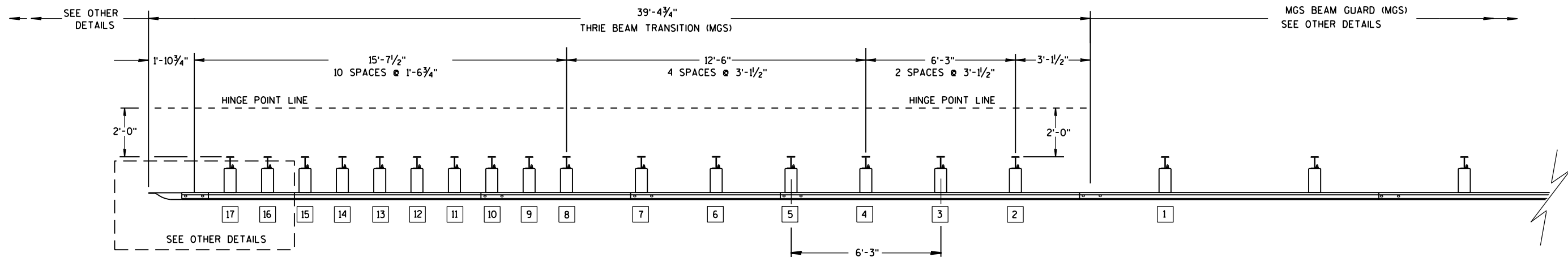
TRANSITION USES STEEL POSTS ONLY.

SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

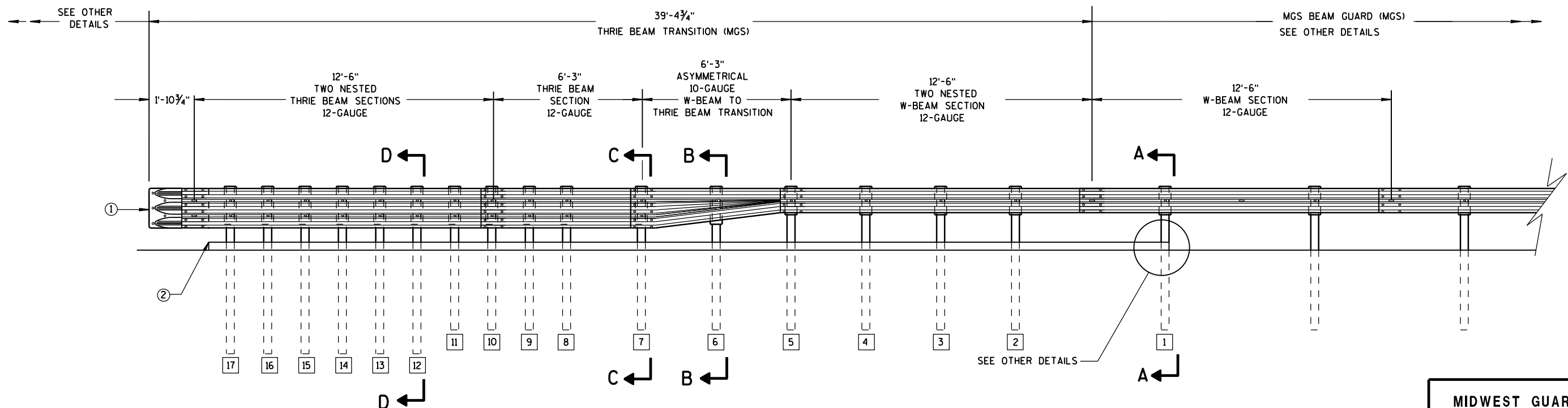
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

## TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

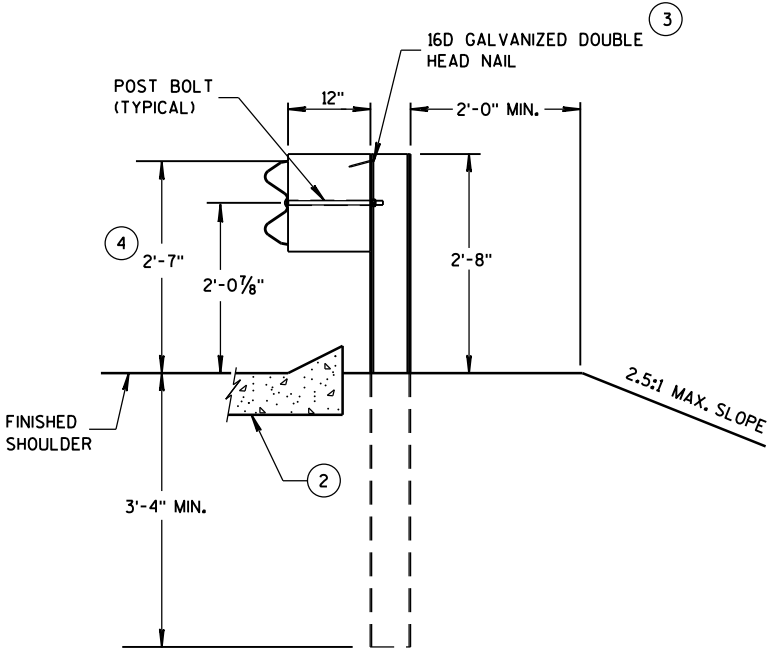
## MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

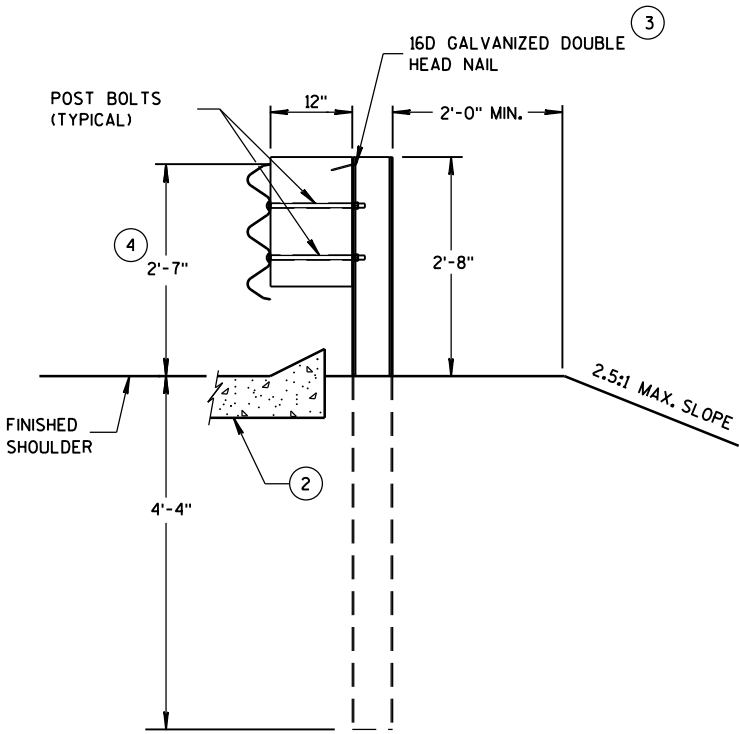
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

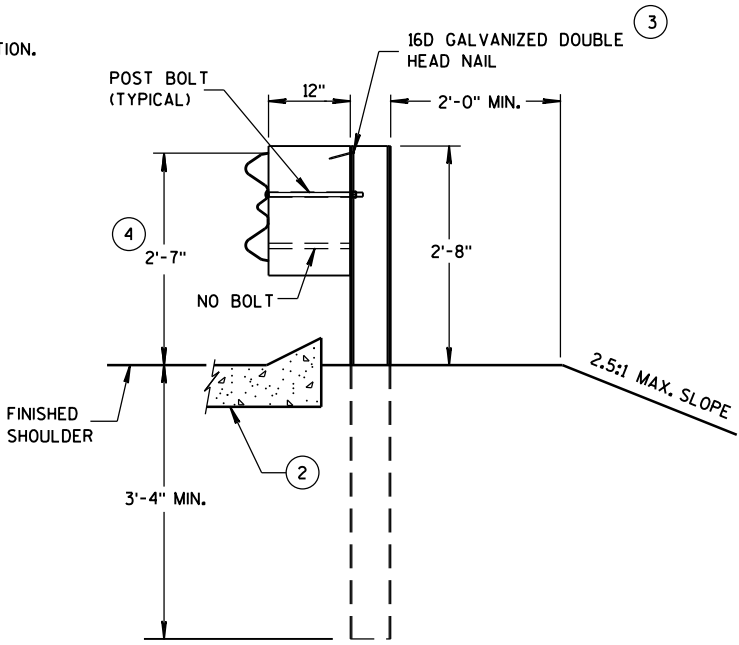
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS  $\pm 1"$ .



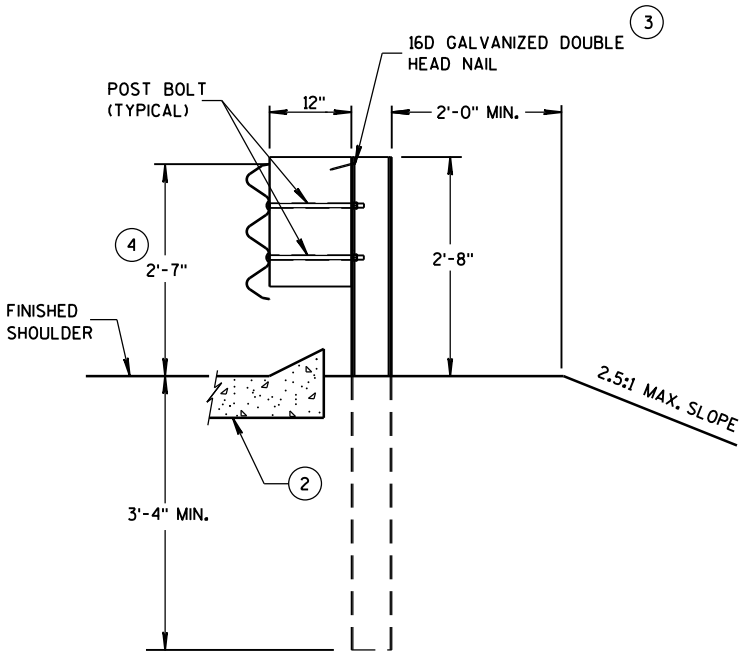
SECTION A-A  
POSTS 1-5



SECTION D-D  
POSTS 12-17



SECTION B-B  
POST 6



SECTION C-C  
POSTS 7-11

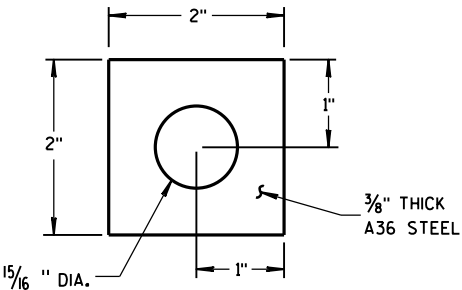
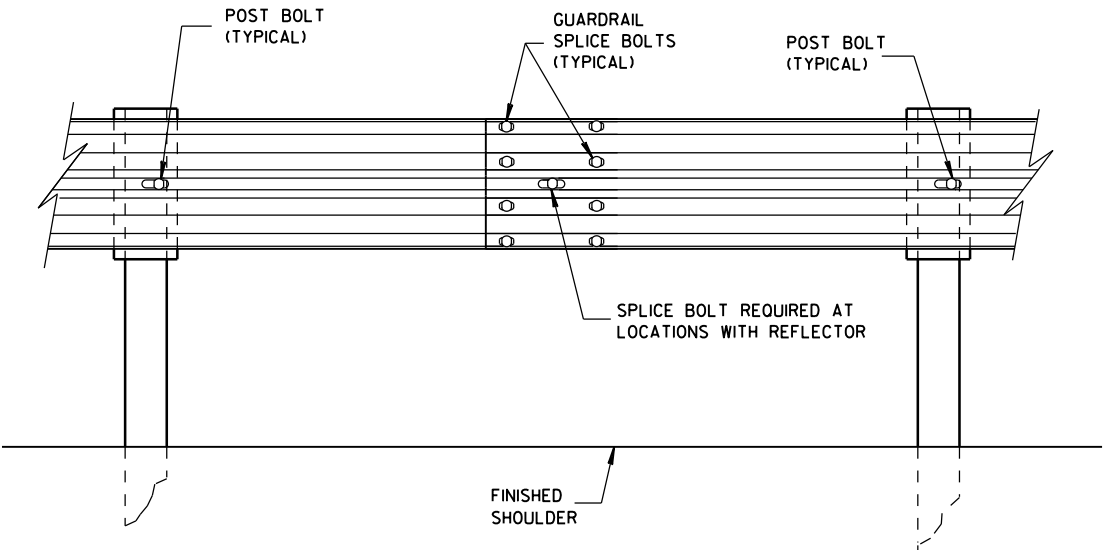
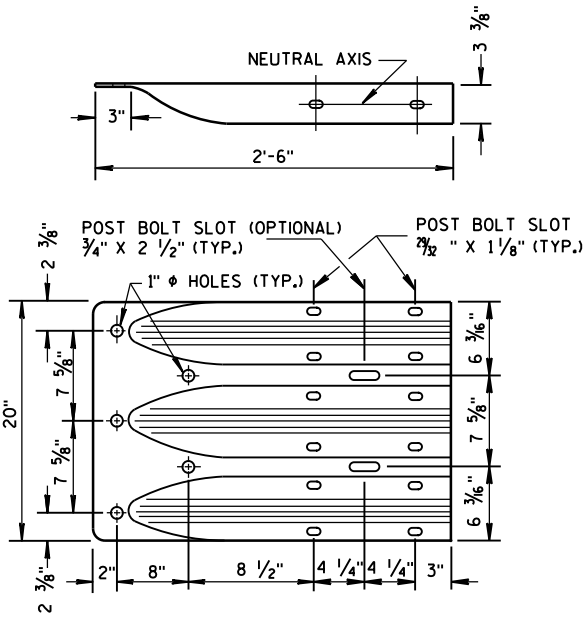


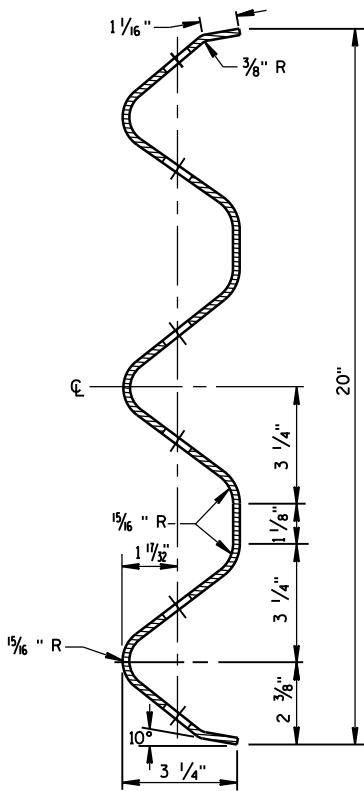
PLATE WASHER DETAIL



SPlice DETAIL



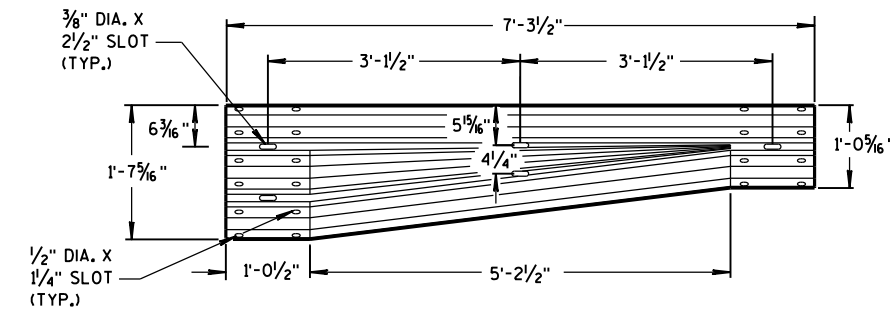
THRIE BEAM  
TERMINAL CONNECTOR



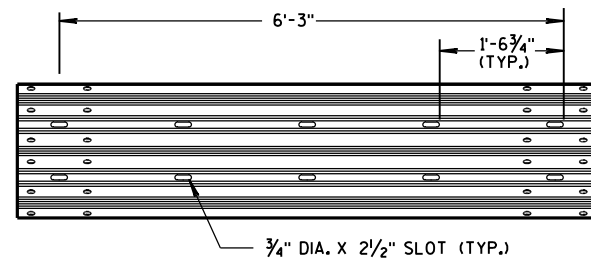
SECTION THRU THRIE  
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

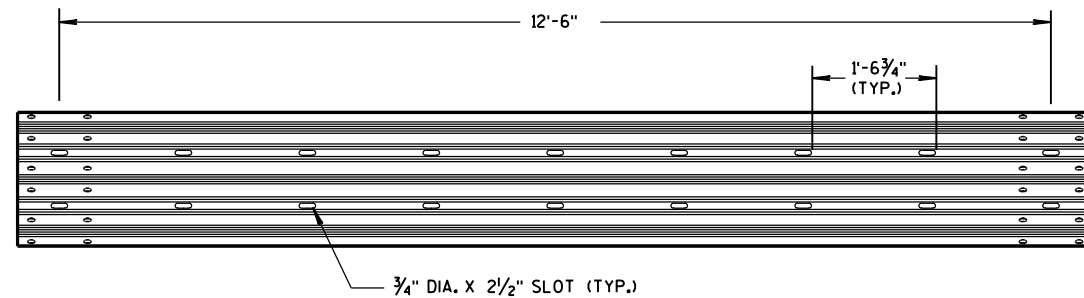
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



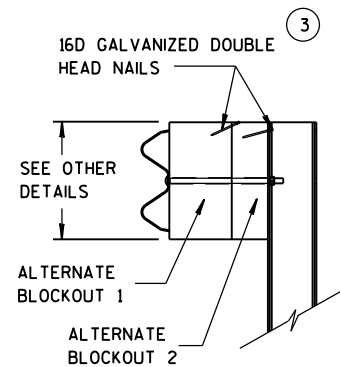
W-BEAM TO THRIE BEAM TRANSITION SECTION



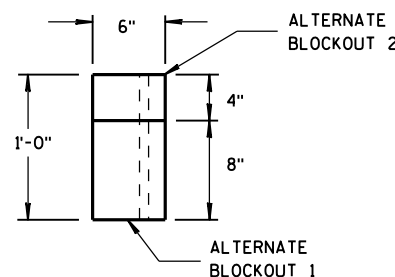
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

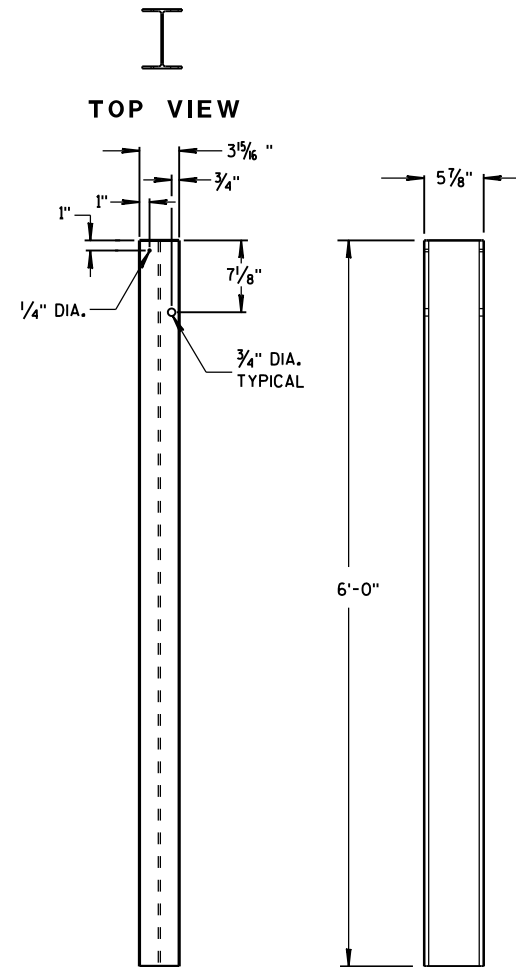


SIDE VIEW



TOP VIEW

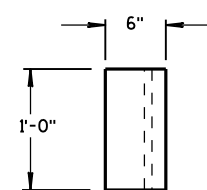
ALTERNATE WOOD BLOCKOUT DETAIL



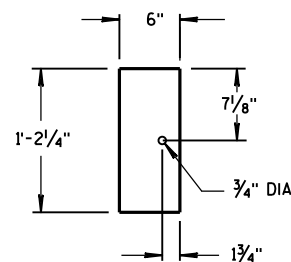
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

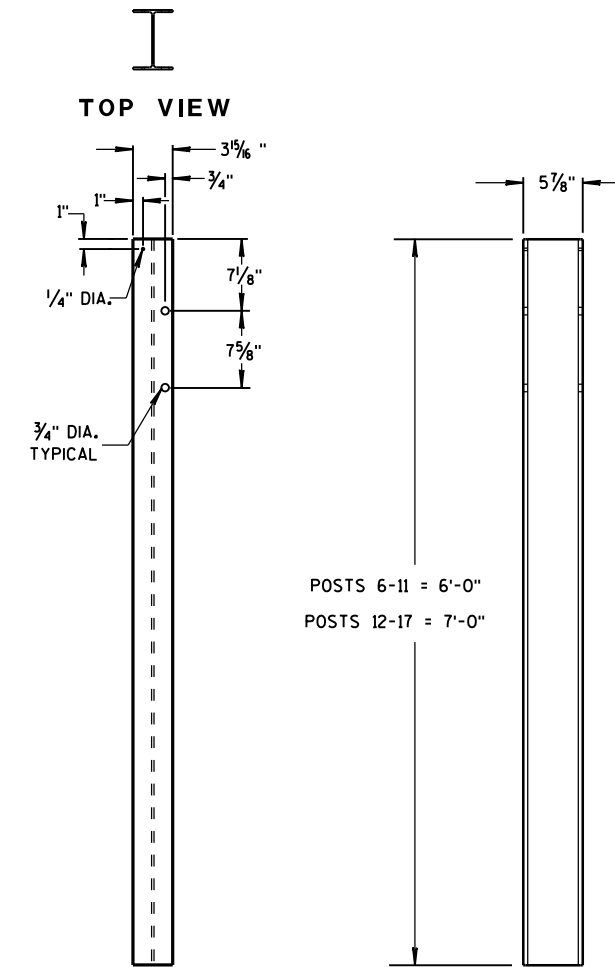


TOP VIEW



FRONT VIEW

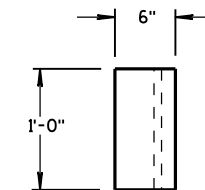
BLOCKOUT  
POSTS 1-5



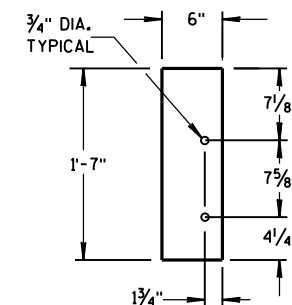
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT  
POSTS 6-17

## GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

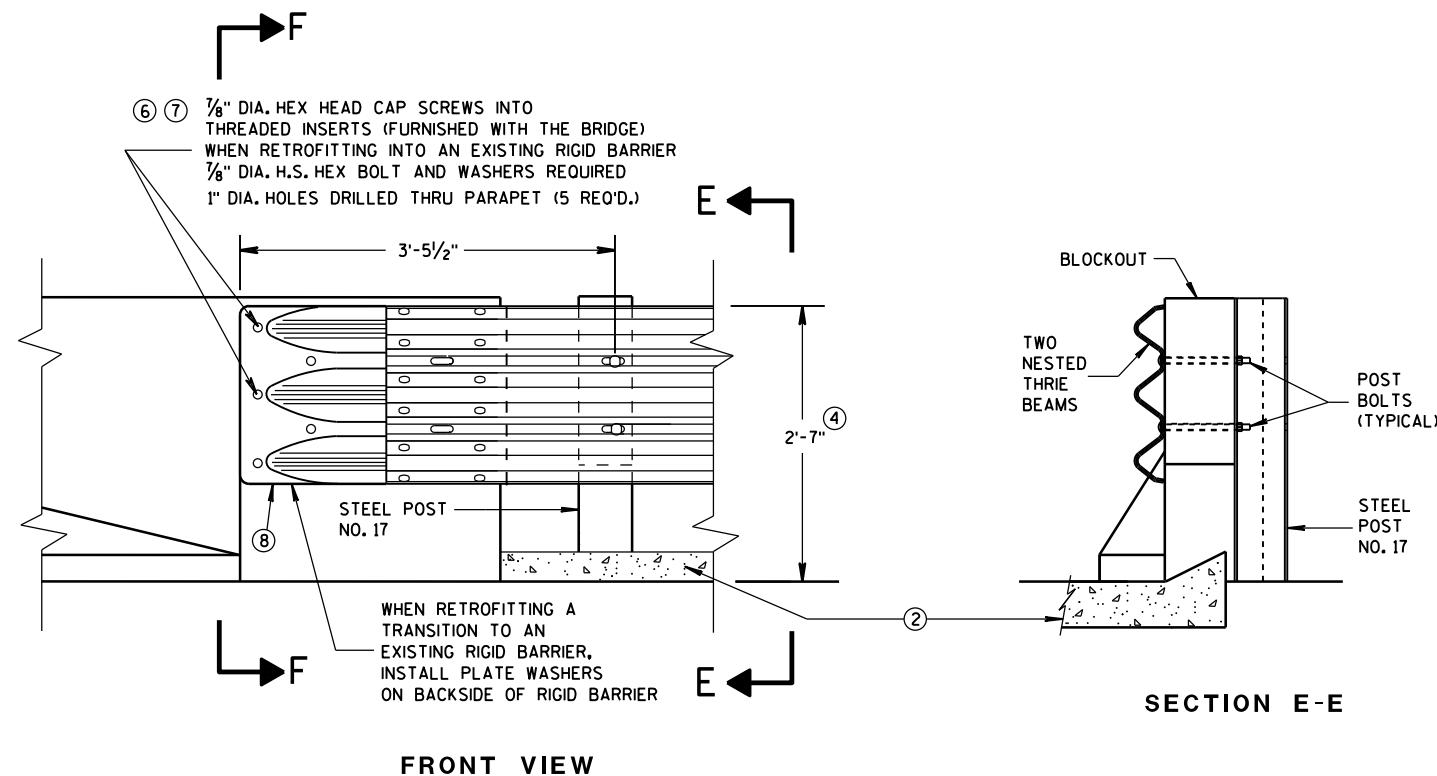
BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



## GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

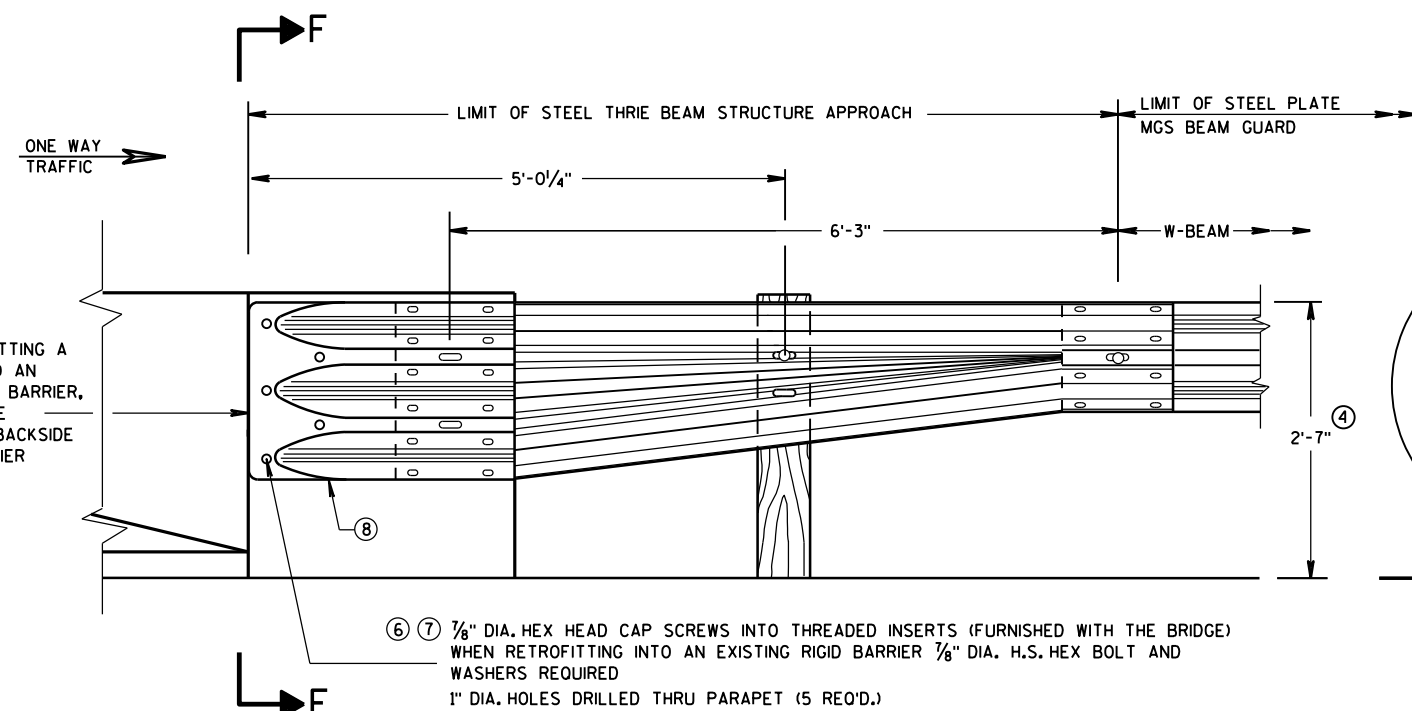
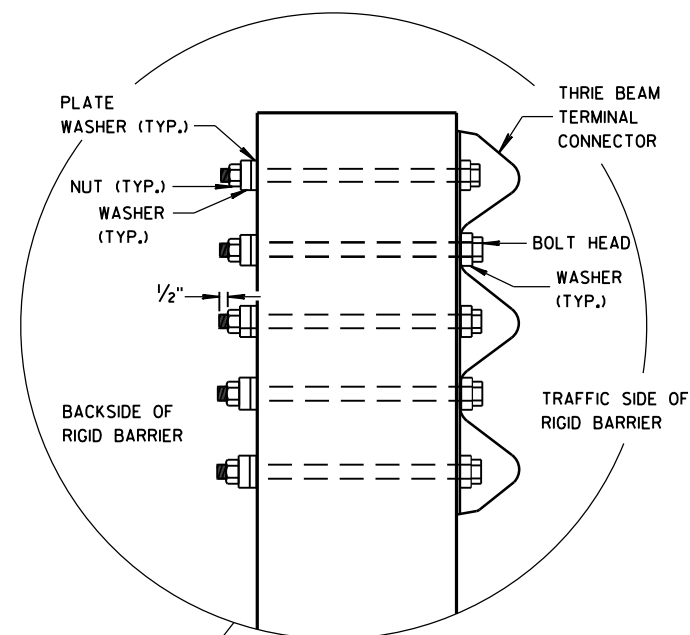
② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

④ TOLERANCE FOR TOP OF BEAM IS  $\pm 1"$ .

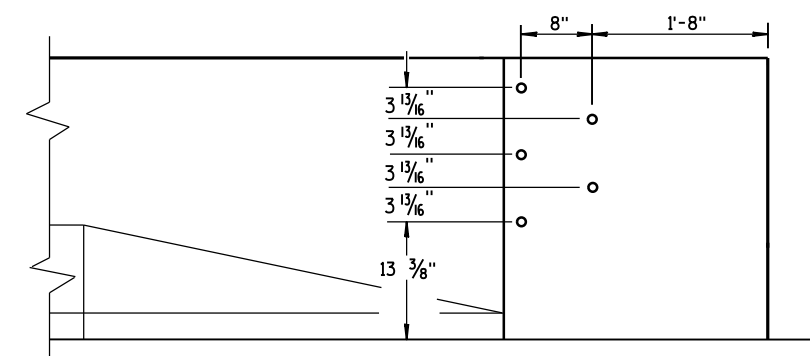
⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



SECTION F-F



DRILL HOLE LOCATION

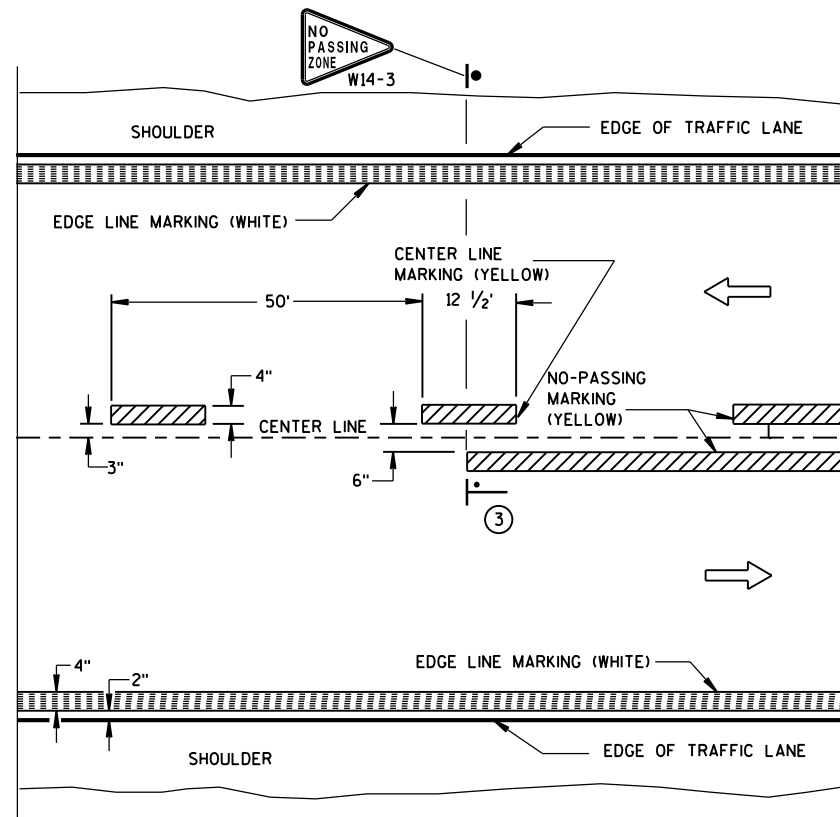
MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

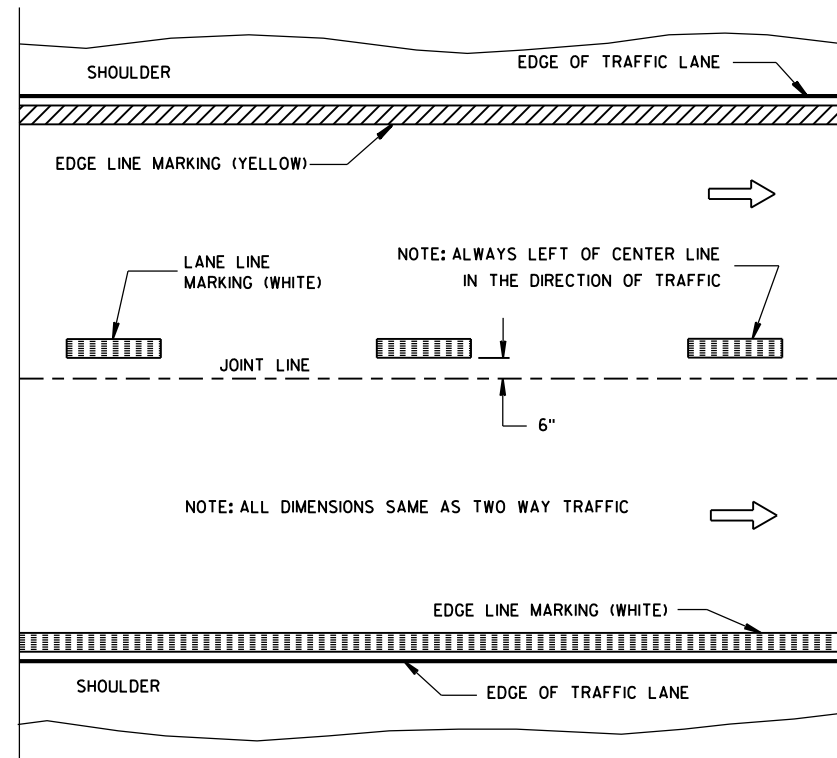
APPROVED  
June, 2015  
DATE  
FHWA

/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER



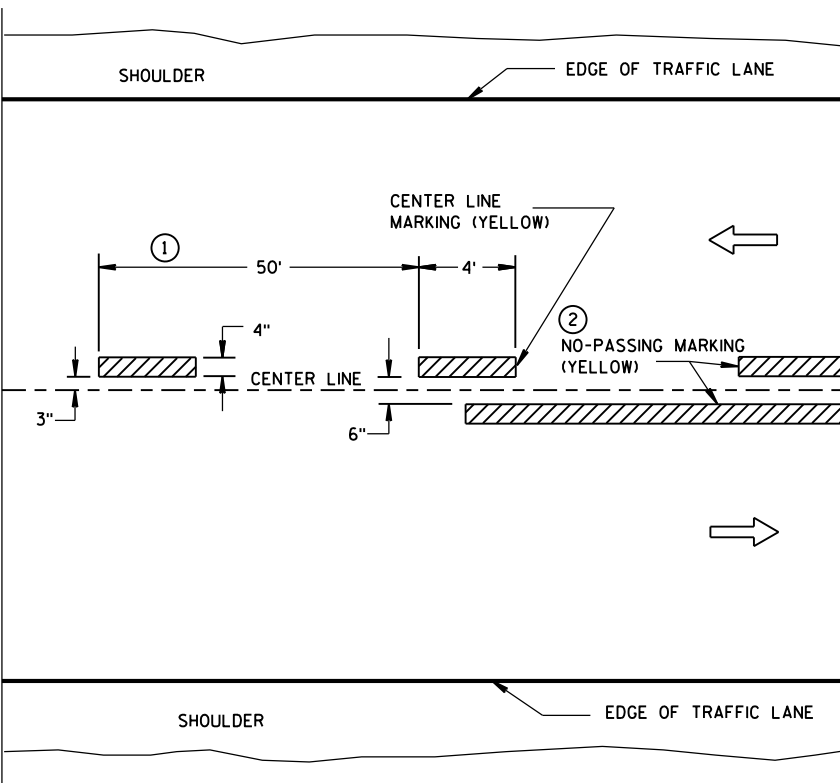


TWO WAY TRAFFIC

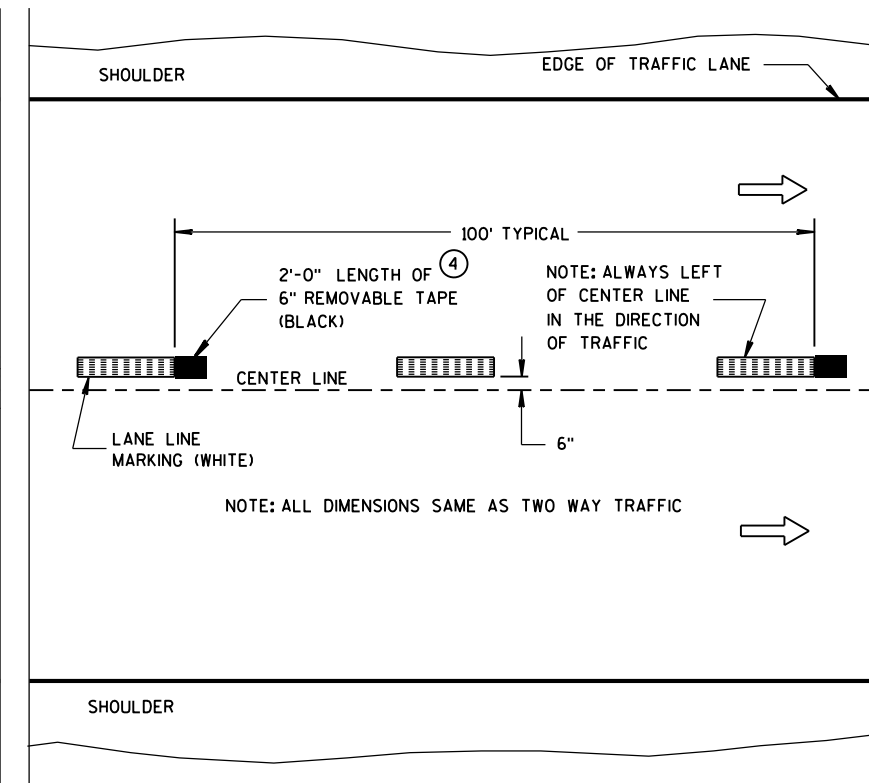


ONE WAY TRAFFIC

## PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING  
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

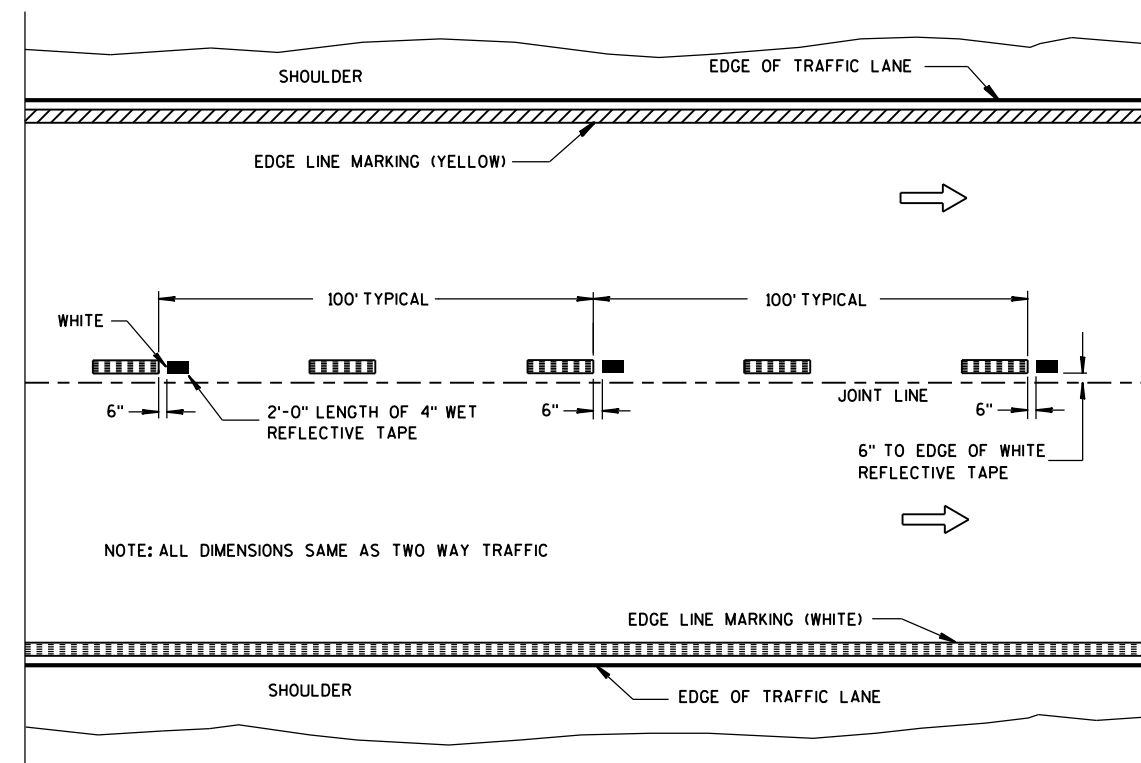
## GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

## NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO  
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

## LEGEND

- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING  
(MAINLINE)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
5-13-2013  
DATE  
FHWA

/S/ Travis Feltes  
STATE TRAFFIC ENGINEER

LEGEND

- SIGN ON PERMANENT SUPPORT
- REMOVING PAVEMENT MARKING
- TYPE III BARRICADE WITH ATTACHED SIGN
- CONCRETE BARRIER TEMPORARY PRECAST
- FLAGS, 16" x 16" MIN., (ORANGE)
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- ASPHALTIC PAVEMENT WIDENING
- DIRECTION OF TRAFFIC
- 4" X 6" WOOD POST
- TEMPORARY SIGNAL WITH BACKPLATE AND 12-INCH LENSES ON BREAKAWAY POLE

INSTALL ON EACH APPROACH AT THE CLOSEST INTERSECTION WITH A STATE OR COUNTY TRUNK HIGHWAY, OR AS DIRECTED BY THE ENGINEER. WIDTH ON SIGN TO BE APPROX. 1-FOOT LESS THAN AVAILABLE WIDTH. (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET.)

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

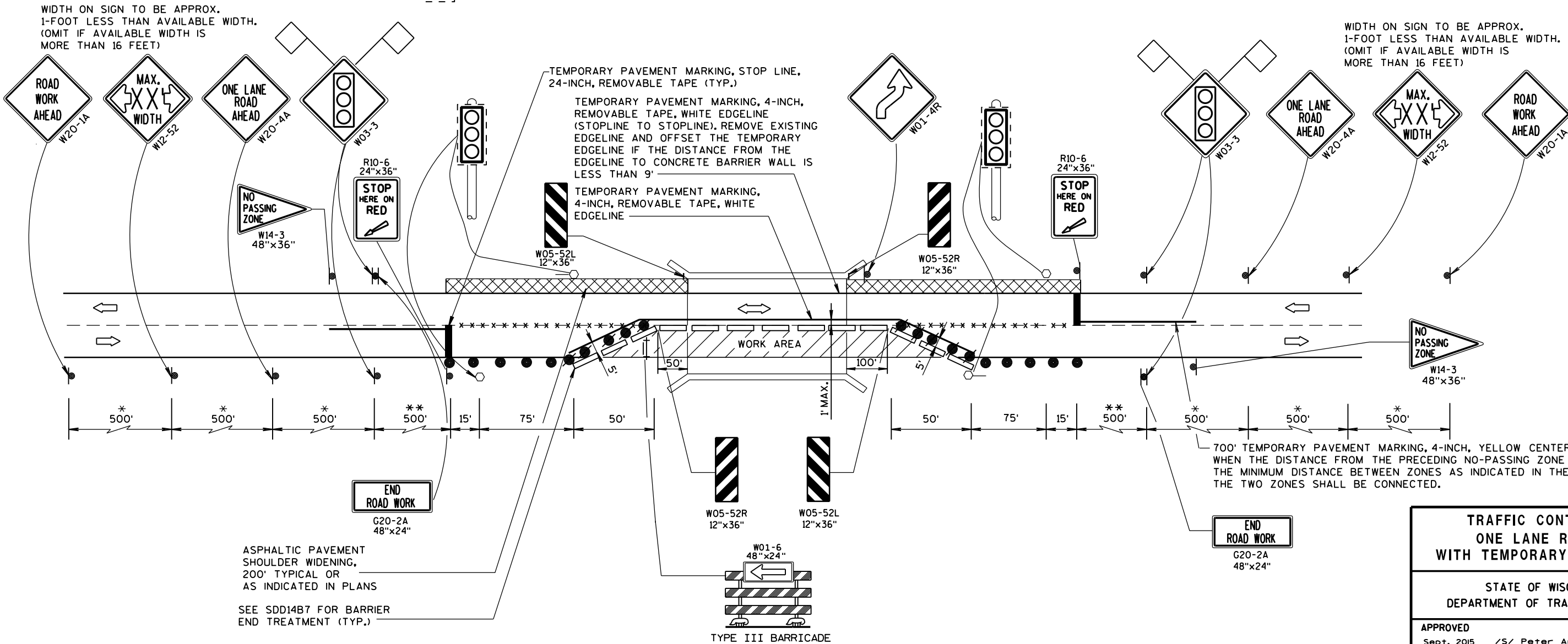
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

PLACE TEMPORARY PAVEMENT MARKING EDGELINE AND CENTERLINE, AND REMOVE EXISTING PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS OR AS NOTED ON DETAIL.

\* 500-FOOT SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350-FOOT TYPICAL SPACING. FOR 25-30 MPH, USE 200-FOOT TYPICAL SPACING.

\*\* USE 300' SPACING IF PRE-CONSTRUCTION REGULATORY SPEED LIMIT IS 35 MPH OR LESS.

6



TRAFFIC CONTROL,  
ONE LANE ROAD  
WITH TEMPORARY SIGNALS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

Sept. 2015  
DATE

FHWA

/S/ Peter Amakobe Atepe  
STATEWIDE WORK ZONE TRAFFIC  
SAFETY ENGINEER

## DESIGN DATA

## LIVE LOAD:

INVENTORY RATING \_\_\_\_\_ HS21  
 OPERATING RATING \_\_\_\_\_ HS34  
 MAX. STD. PERMIT VEHICLE LOAD \_\_\_\_\_ 190 KIPS

## MATERIAL PROPERTIES:

CONCRETE MASONRY SUPERSTRUCTURE \_\_\_\_\_ F'C = 4000PSI  
 ALL OTHER \_\_\_\_\_ F'C = 3500PSI

BAR STEEL REINFORCEMENT HS BRIDGES \_\_\_\_\_ F<sub>y</sub> = 60,000PSI

## TRAFFIC DATA:

A.D.T. (2015) = 2,775  
 A.D.T. (2035) = 3,300  
 D.H.V. (2035) = 132 (4.0%)  
 D.D. = 60 - 40  
 T. (A.D.T.) = 6.0%  
 DESIGN SPEED = 55 MPH  
 ESALS = 518,300

## LIST OF DRAWINGS

1. DECK REPLACEMENT
2. SUPERSTRUCTURE
3. SUPERSTRUCTURE DETAILS
4. STEEL DIAPHRAGM
5. SINGLE SLOPE PARAPET 32SS

## GENERAL NOTES

THE WORK INCLUDES REPLACING THE DECK & DIAPHRAGMS, NEW PARAPET, AND CONCRETE SURFACE REPAIR.

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE SUPERSTRUCTURE DETAILS SHEET.

ALL STATIONS AND ALL ELEVATIONS ARE IN FEET

DIMENSIONS ARE BASED ON ORIGINAL DRAWINGS.

CLEAN, STRAIGHTEN, AND EXTEND EXISTING BAR STEEL REINFORCEMENT A MINIMUM OF 24 BAR DIAMETERS INTO NEW CONSTRUCTION WHERE APPLICABLE

ALL CONCRETE REMOVAL SHALL BE DEFINED BY A 1" DEEP SAW CUT

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE DECK.

PIGMENTED SURFACE SEALER SHALL BE APPLIED TO FRONT FACE AND TOP SURFACES OF THE PARAPETS.

VARIATIONS TO THE NEW GRADE LINE OVER ¼" MUST BE SUBMITTED BY THE FIELD ENGINEER TO THE STRUCTURES DESIGN SECTION FOR REVIEW.

AT THE BACKFACE OF ABUTMENT ALL VOLUME WHICH IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.

ELEVATIONS ARE REFERENCE TO THE NAVD88 DATUM.

## BENCH MARK

EXISTING BENCH MARK ON B-61-0058  
 ELEVATION = 921.06


WISDOT BRIDGE OFFICE CONTACT:  
 WILLIAM DREHER (608) 266-8489

DESIGN CONSULTANT CONTACT:  
 STEVE POETHKE (715) 234-7008



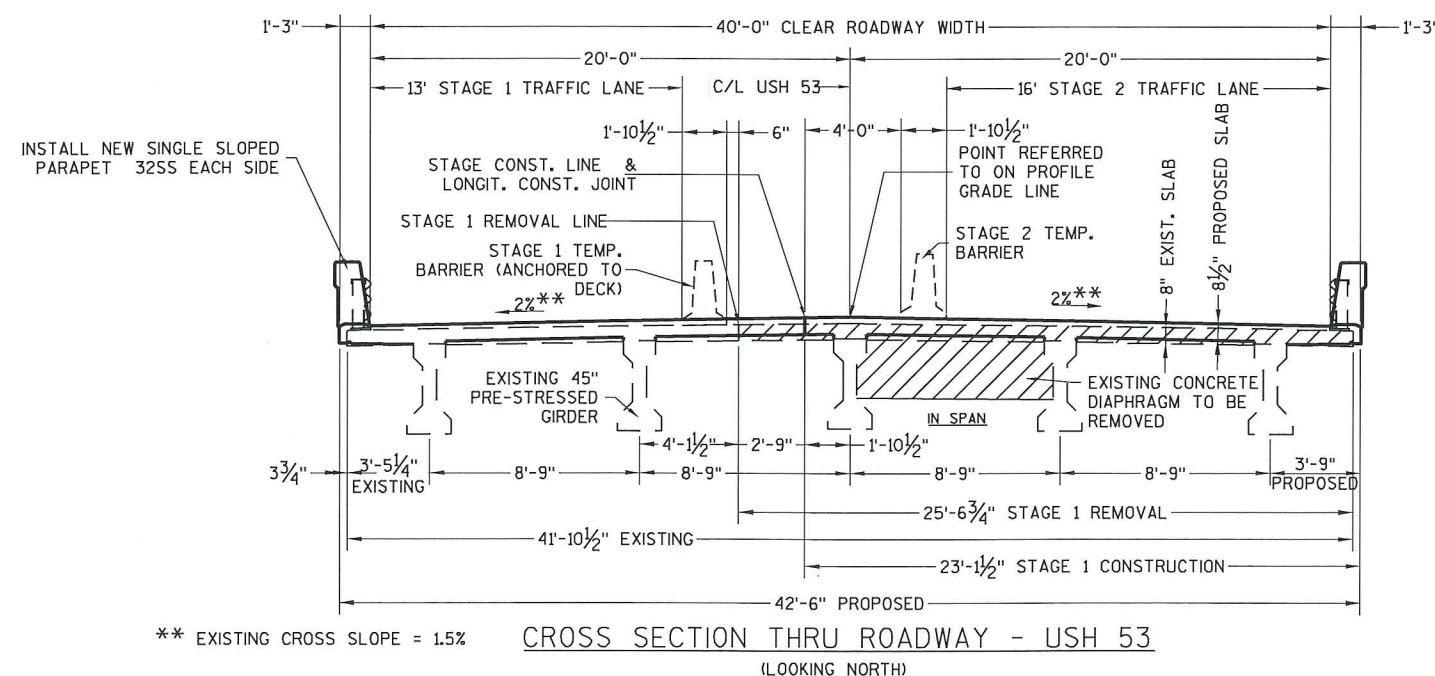
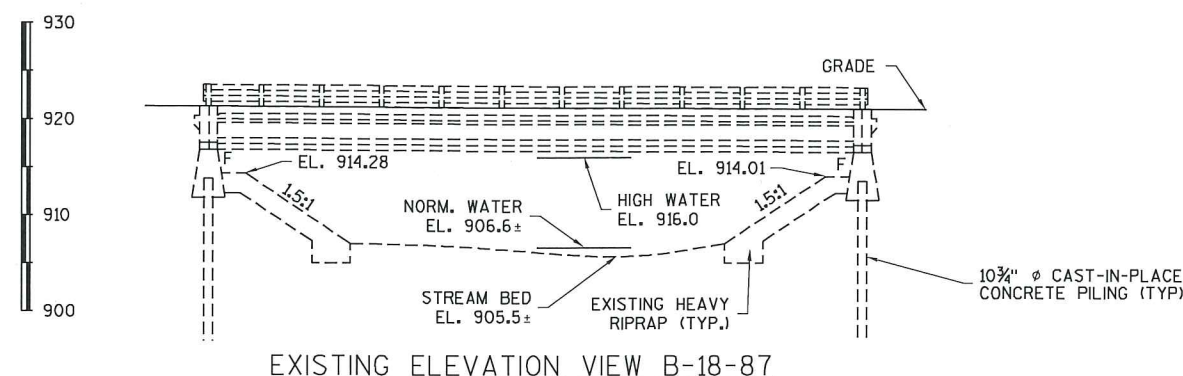
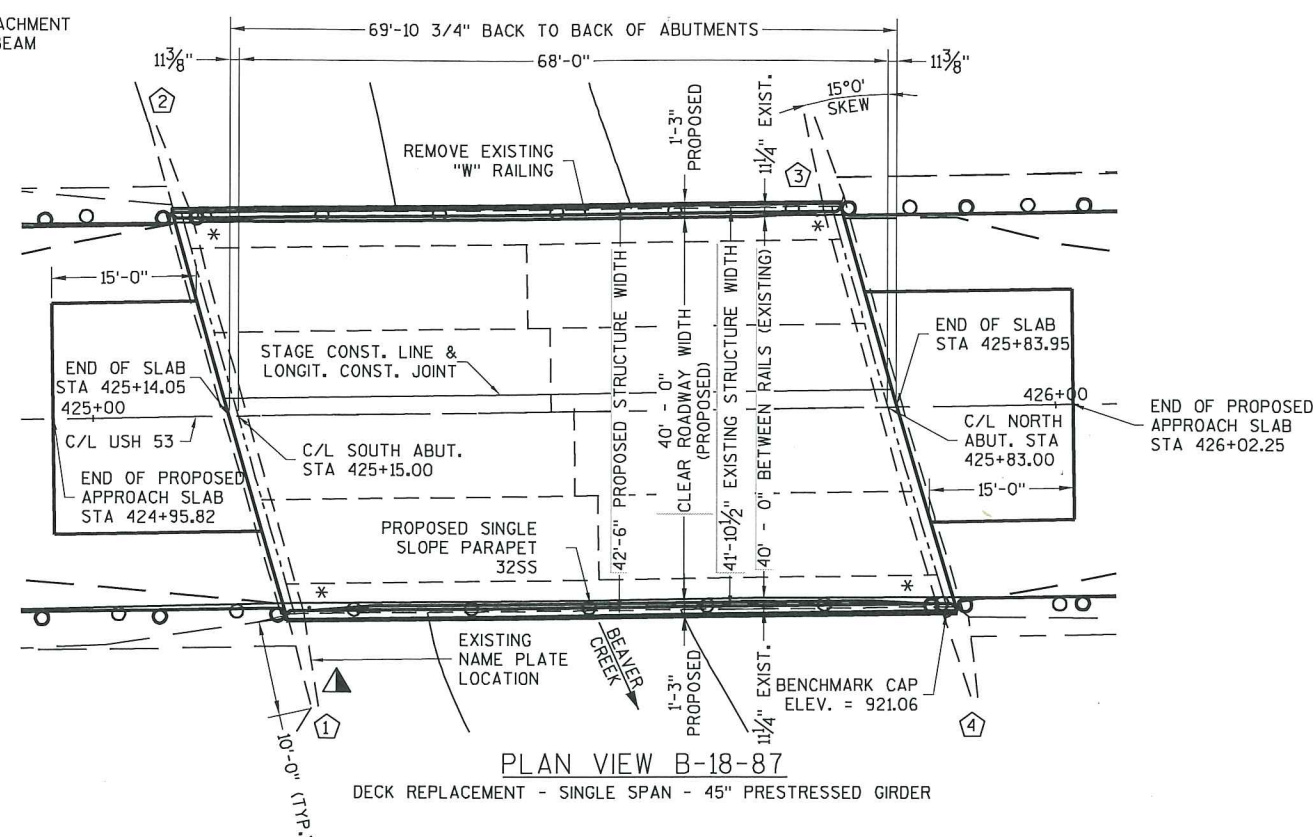
## TOTAL ESTIMATED QUANTITIES

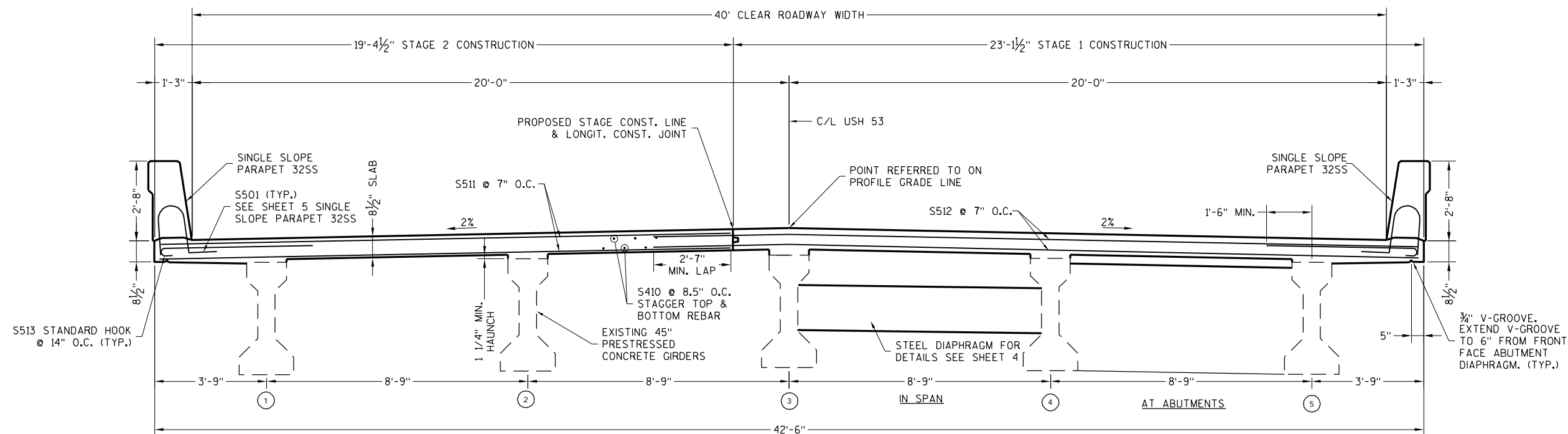
BID ITEM NO.	BID ITEMS	UNIT	TOTAL
203.0210.S	ABATEMENT OF ASBESTOS CONTAINING MATERIAL (B-18-87)	LS	1
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (STA	LS	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES (B-18-87)	LS	1
210.0100	BACKFILL STRUCTURE	CY	10
502.0100	CONCRETE MASONRY BRIDGES	CY	100
502.3200	PROTECTIVE SURFACE TREATMENT	SY	310
502.3210	PIGMENTED SURFACE SEALER	SY	60
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	21,620
506.4000	STEEL DIAPHRAGMS (B-18-87)	EA	4
509.1500	CONCRETE SURFACE REPAIR	SF	10
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EA	4

NO.	DATE	REVISION	BY
 2600 COLLEGE DRIVE, P.O. BOX 230 RICE LAKE, WISCONSIN 54868-0230 TELEPHONE (715) 234-7008 FAX (715) 234-1025			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED <i>William C. Dreher</i> SDR		02/08/16	
CHIEF STRUCTURES DESIGN ENGINEER		DATE	
STRUCTURE B-18-87			
USH 53 BRIDGE OVER BEAVER CREEK			
COUNTY	EAU CLAIRE	TOWN/CITY/VILLAGE	WASHINGTON
DESIGN SPEC. REHABILITATION N/A			
DESIGNED BY	JAF	DESIGN CK'D.	SKP
DRAWN BY	JAF	PLANS CK'D.	SKP
DECK REPLACEMENT			SHEET 1 OF 5

\*LOCATION OF ATTACHMENT  
 INSERT FOR THRIE BEAM

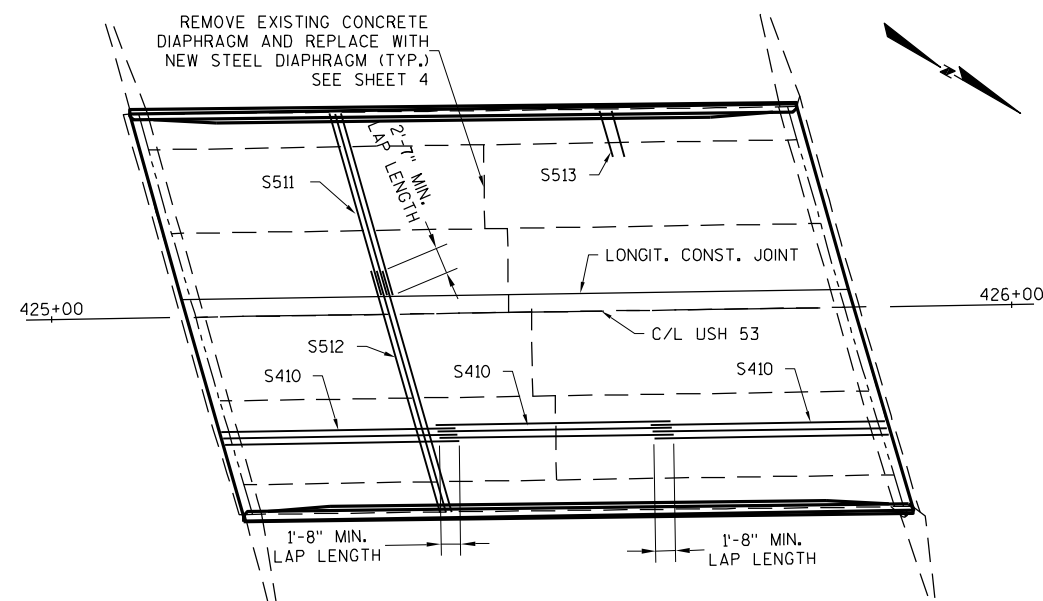
INDICATES WING NUMBER



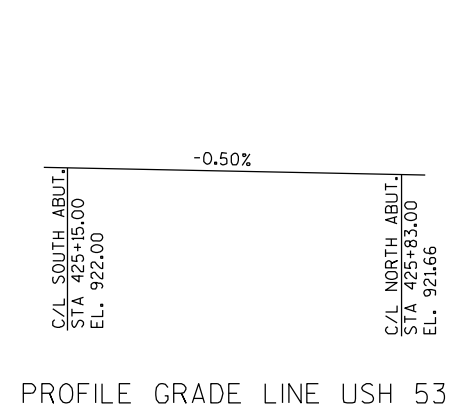


PROPOSED CROSS SECTION THRU ROADWAY - USH 53  
(LOOKING NORTH)

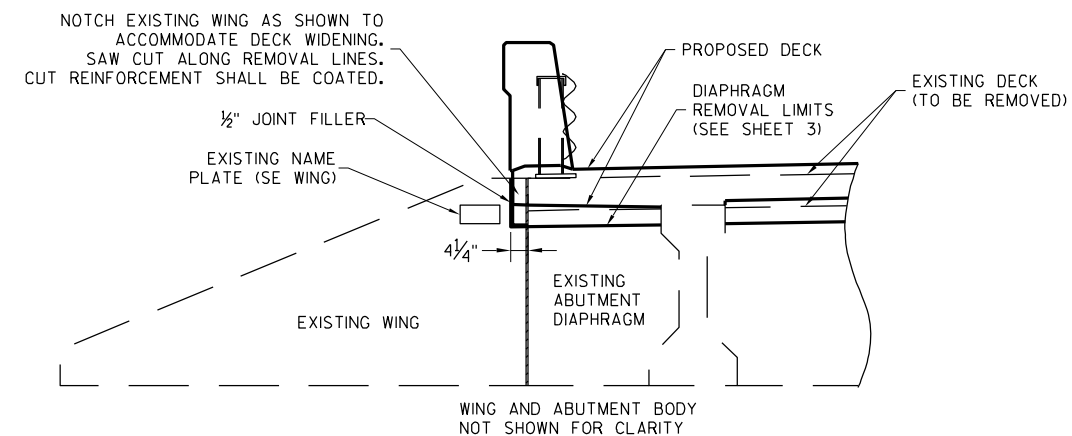
SEE SHEET 5 SINGLE SLOPE PARAPET  
32SS FOR SUPERSTRUCTURE BILL OF BARS



PLAN VIEW B-18-87  
SINGLE SPAN - 45" PRESTRESSED GIRDERS



PROFILE GRADE LINE USH 53

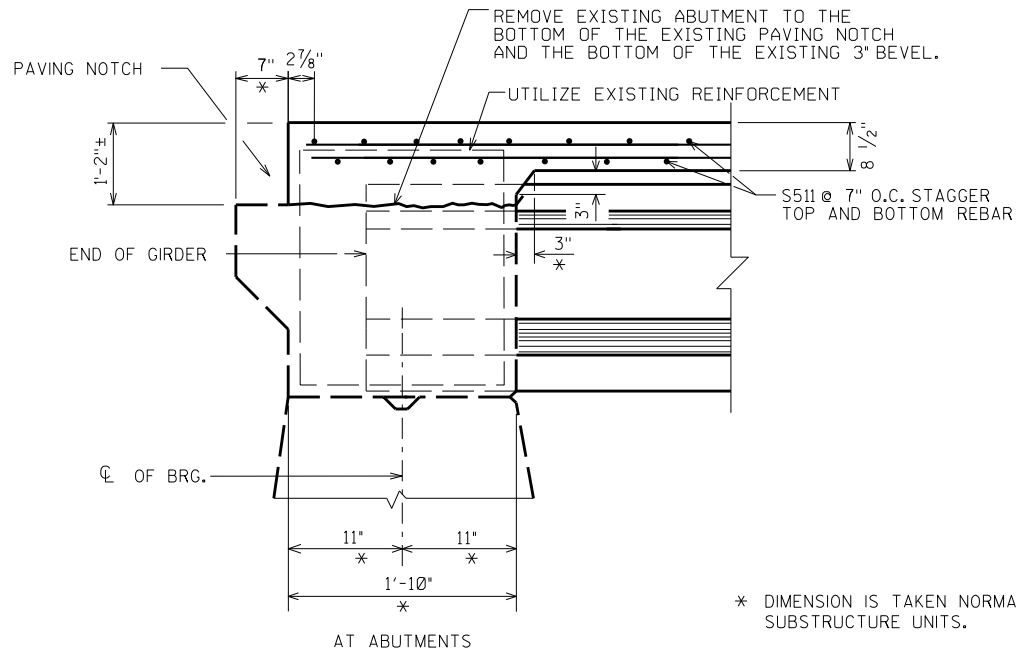


WING MODIFICATION FOR DECK WIDENING DETAIL

TOP OF DECK GRADES

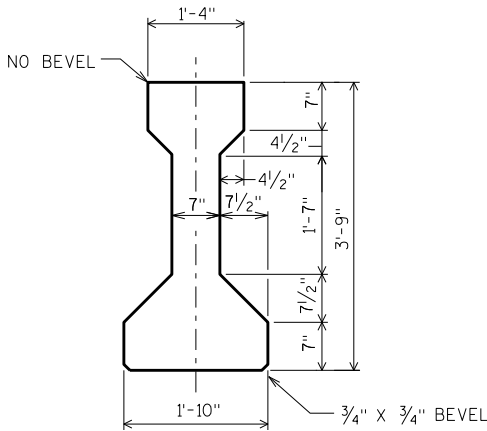
		SPAN 1									
	CL S. ABUT.	1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10	CL N. ABUT.
WEST E.O.D.	921.60	921.57	921.54	921.50	921.47	921.44	921.40	921.37	921.33	921.30	921.27
GIRDER 1	921.67	921.63	921.60	921.57	921.53	921.50	921.47	921.43	921.40	921.36	921.33
GIRDER 2	921.83	921.80	921.76	921.73	921.70	921.66	921.63	921.60	921.56	921.53	921.49
GIRDER 3/CL	922.00	921.96	921.93	921.89	921.86	921.83	921.79	921.76	921.73	921.69	921.66
GIRDER 4	921.81	921.77	921.74	921.71	921.67	921.64	921.61	921.57	921.54	921.50	921.47
GIRDER 5	921.62	921.59	921.55	921.52	921.49	921.45	921.42	921.38	921.35	921.32	921.28
EAST E.O.D.	921.55	921.51	921.48	921.45	921.41	921.38	921.35	921.31	921.28	921.24	921.21

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-18-87			
DRAWN BY JAF		PLANS CK'D.	
SUPERSTRUCTURE		SHEET 2 OF 5	

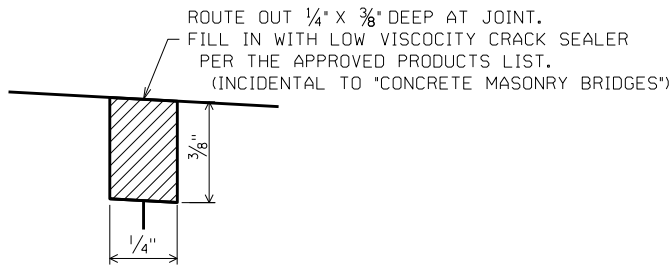


\* DIMENSION IS TAKEN NORMAL TO  $\phi$  SUBSTRUCTURE UNITS.

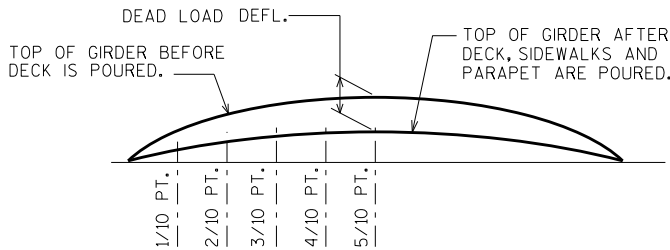
PART LONGIT. SECTION



EXISTING 45° GIRDERS



LONGITUDINAL CONSTRUCTION JOINT DETAIL

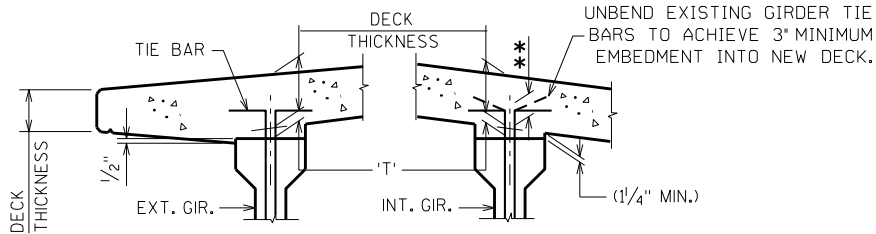


DEAD LOAD DEFLECTION DIAGRAM

DEAD LOAD DEFLECTION

	1/10	2/10	3/10	4/10	5/10
SPAN 1	1/4	3/8	5/8	5/8	3/4

ALL VALUES IN INCHES.  
VALUES ARE SYMMETRICAL.



DECK HAUNCH DETAIL

IF 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR, THE PLAN DECK THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR, \*\* IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

TO DETERMINE 'T', ELEV. OF TOP OF GIR'S. AT  $\phi$  OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

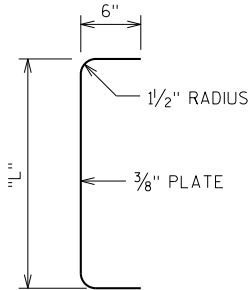
- TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
- + DEAD LOAD DEFLECTION
- DECK THICKNESS
- = HAUNCH HEIGHT 'T'

NOTE: AN AVERAGE HAUNCH ('T') OF 3 5/8" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-87			
DRAWN BY J.A.F.		PLANS CK'D. S.K.P.	
SUPERSTRUCTURE DETAILS		SHEET 3 OF 5	

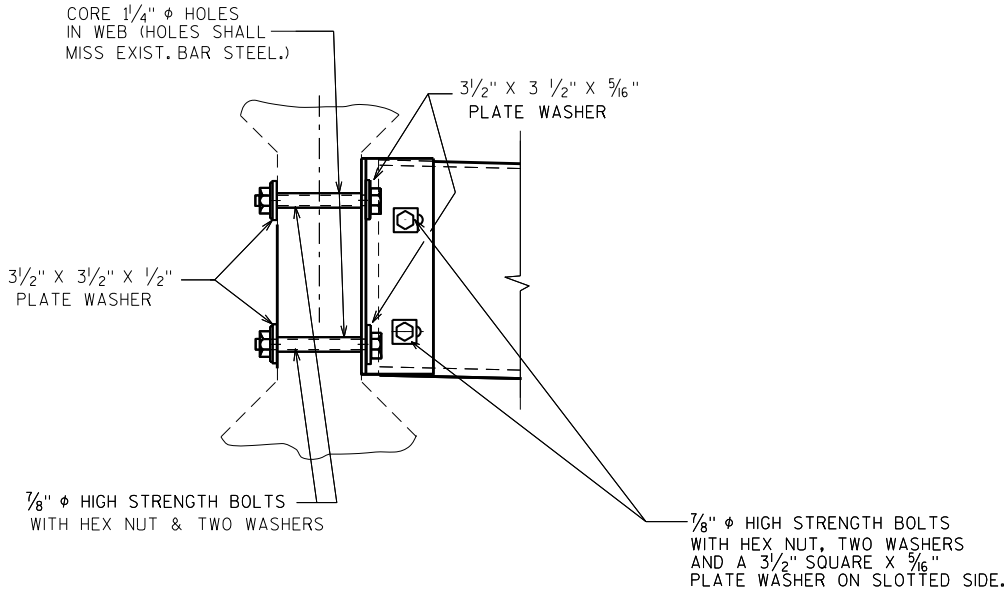
TABLE

GIRDER HEIGHT	DIM. "A"	DIM. "B"	DIM. "L"	✕ DIM. "X"
28"	1'-0 7/8"	5 7/8"	9 1/2"	2 1/4"
36"	1'-2 7/8"	9 7/8"	1'-1 1/2"	3 1/4"
45"	1'-5 3/8"	1'-1 7/8"	1'-5 1/2"	2 1/4"
45W"	1'-9 1/8"	8 7/8"	1'-0 1/2"	2 3/4"
54"	1'-7 7/8"	1'-5 7/8"	1'-9 1/2"	4 1/4"
54W"	1'-9 1/8"	1'-5 7/8"	1'-9 1/2"	4 1/4"



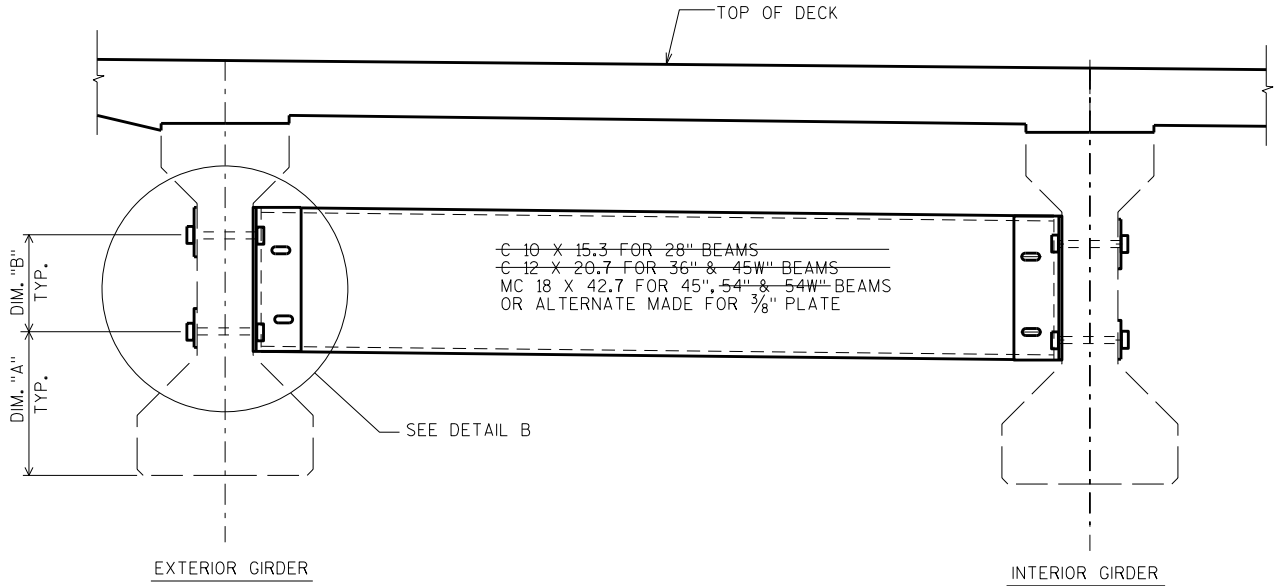
SECTION THRU ALTERNATE DIAPHRAGM

\*DIM "X" = 2 1/2" FOR ALTERNATE PLATE DIAPHRAGM



( FOR EXTERIOR GIRS. & STAGGERED DIAPHRAGMS )

DETAIL B



PART TRANSVERSE SECTION AT DIAPHRAGM

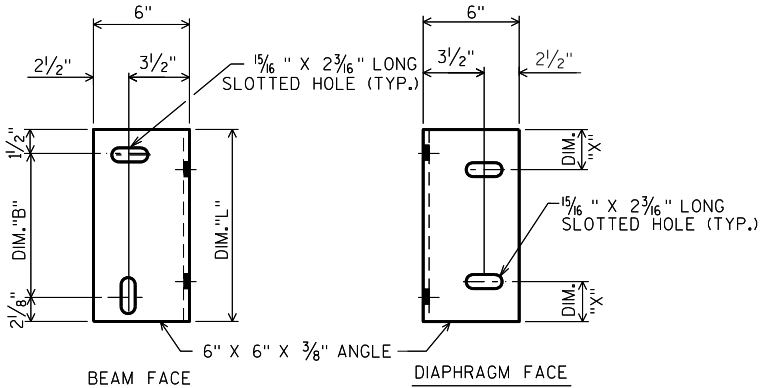
NOTES

ALL DIAPHRAGM MATERIAL AND CORED HOLES SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-18-87", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36. ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE 1.

ALL DIAPHRAGM STRUCTURAL STEEL SHOWN SHALL BE HOT-DIPPED GALVANIZED. ALL BOLTS, NUTS AND WASHERS SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C. GALVANIZED NUTS SHALL BE TAPPED OVERSIZED IN ACCORDANCE WITH THE REQUIREMENTS OF ASTM A563 AND SHALL MEET THE REQUIREMENTS OF SUPPLEMENTARY REQUIREMENT S1 OF ASTM A563, LUBRICANT AND TEST FOR COATED NUTS.



DIAPHRAGM SUPPORT

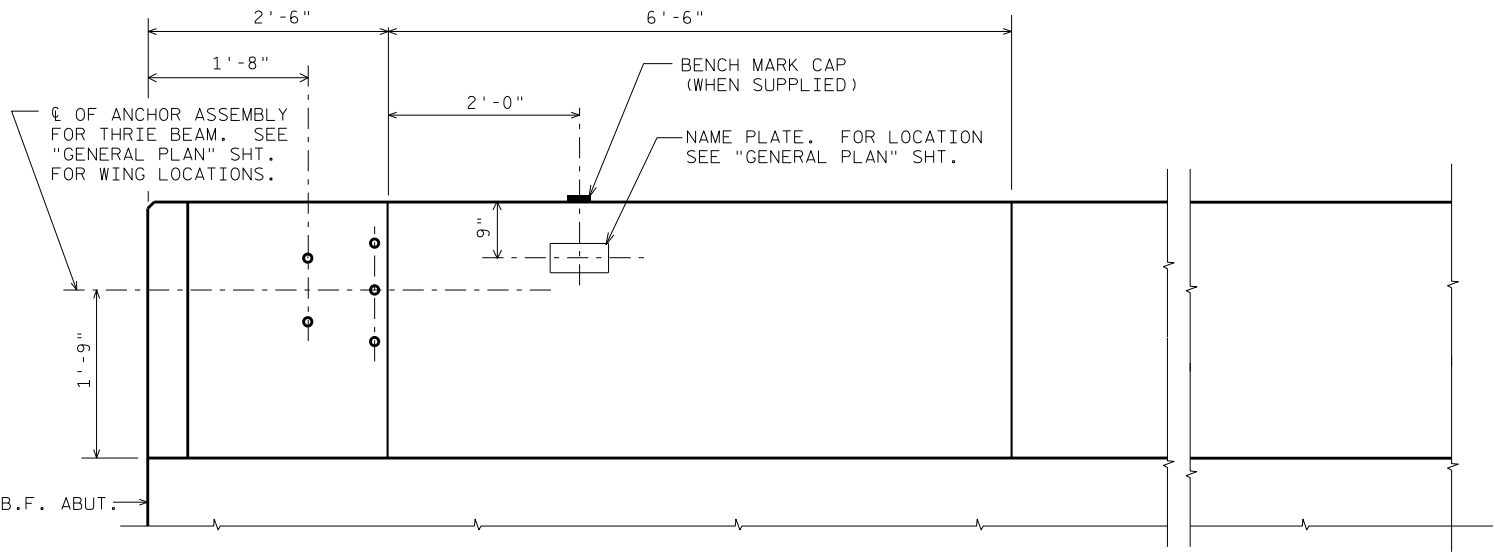
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-87			
DRAWN BY J.A.F.		PLANS CK'D. S.K.P.	
STEEL DIAPHRAGM		SHEET 4 OF 5	



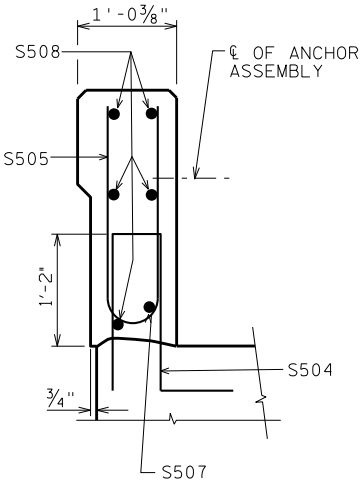
BILL OF BARS

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S501	X	158	4-5	X		PARAPET VERT.
S502	X	158	5-0	X		PARAPET VERT.
S503	X	48	2-9	X		PARAPET-VERT.
S504	X	68	4-4	X		PARAPET-VERT.
S505	X	44	4-9	X		PARAPET-VERT.
S506	X	24	4-10	X		PARAPET-VERT.
S507	X	4	10-5	X		PARAPET-HORIZ.
S508	X	20	10-5			PARAPET HORIZ.
S509	X	24	27-7			PARAPET HORIZ.
S410	X	366	24-5			SLAB LONGITUD. TOP & BOT.
S511	X	240	19-10			SLAB TRANS. STAGE 2
S512	X	240	26-7			SLAB TRANS. STAGE 1
S513	X	120	5-11	X		180° STND HOOK AT EDGE OF DECK

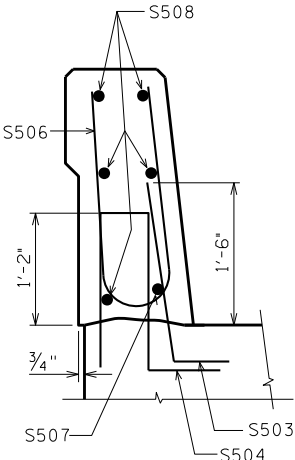
SEE SHEET 2 FOR LOCATION OF S410, S511, S512, & S513 BARS



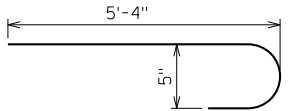
INSIDE ELEVATION



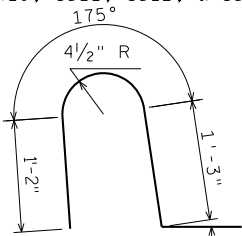
SECTION A



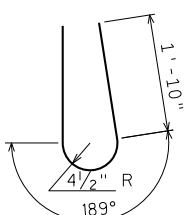
SECTION B



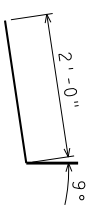
S513



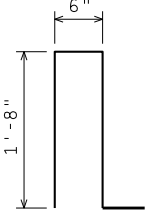
S501



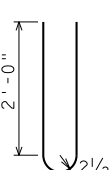
S502



S503



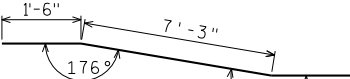
S504



S505

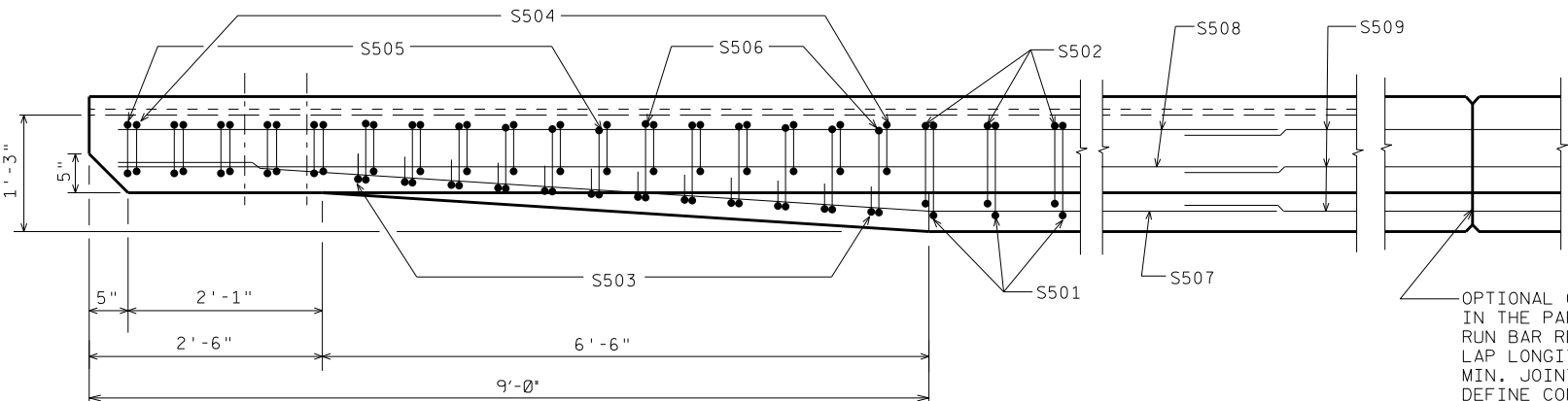


S506

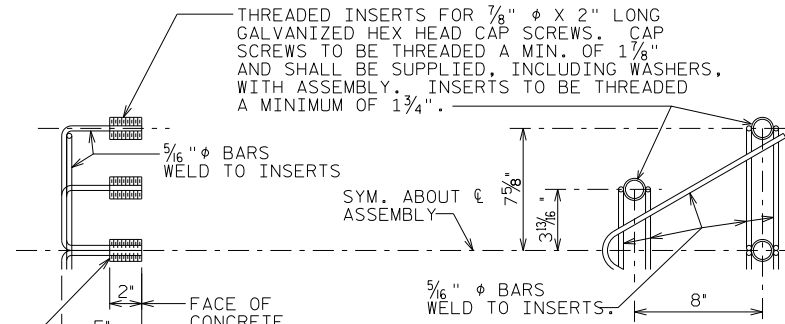


S507

OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-9". MIN. JOINT SPACING OF 80'-0". DEFINE CONST. JOINT WITH A 3/4" - 'V' GROOVE.



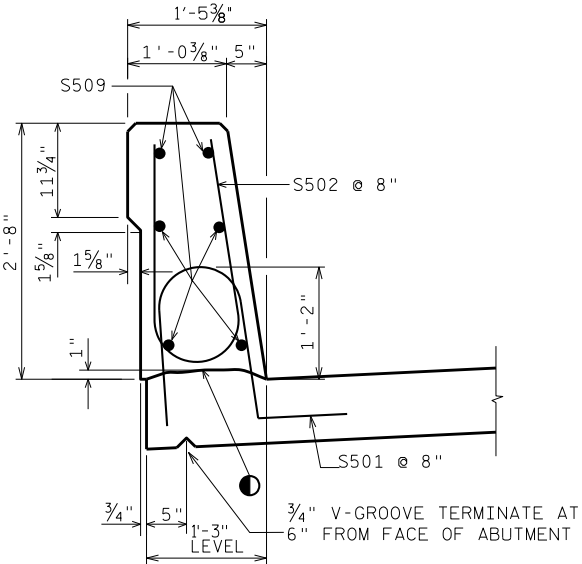
PLAN



DETAIL OF ANCHOR ASSEMBLY

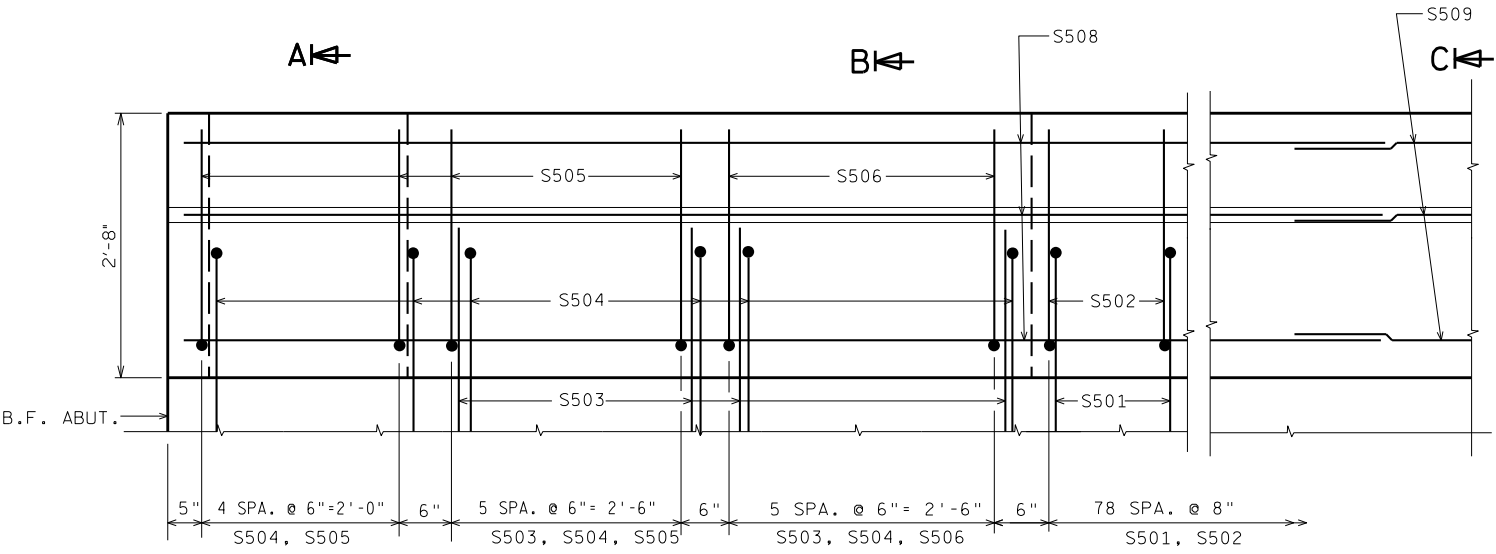
NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.



SECTION C

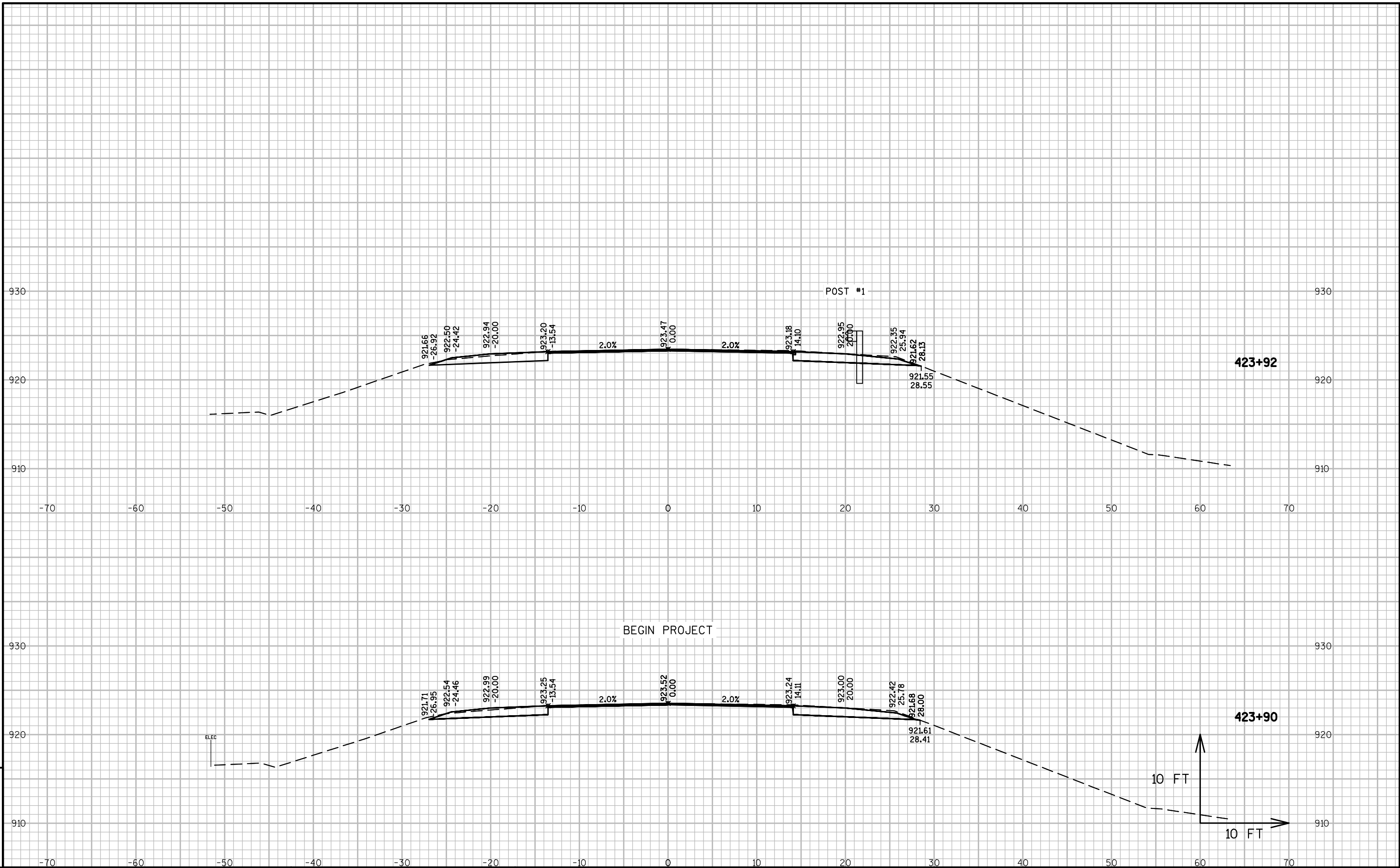
● CONST. JOINT - STRIKE OFF AS SHOWN.

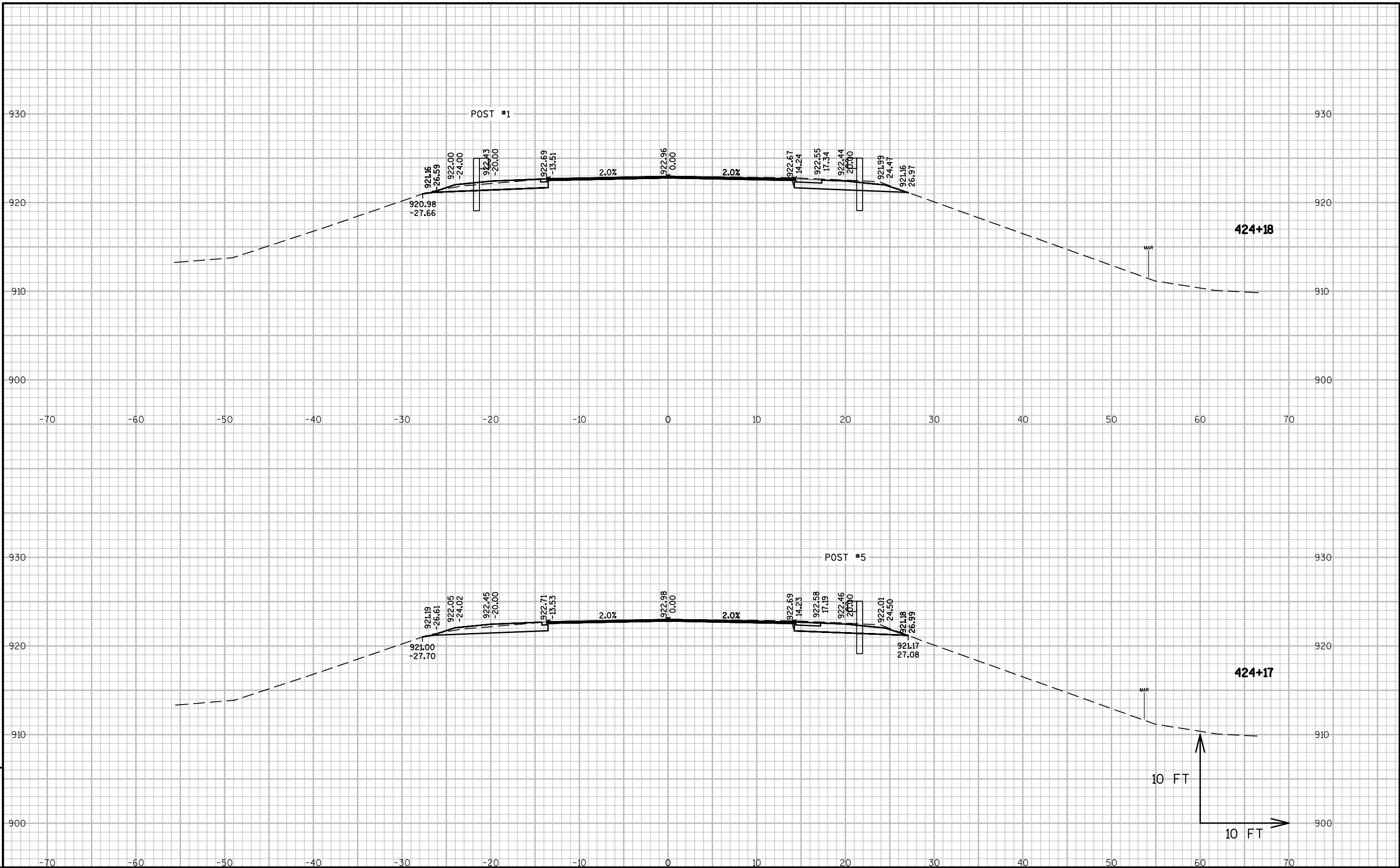


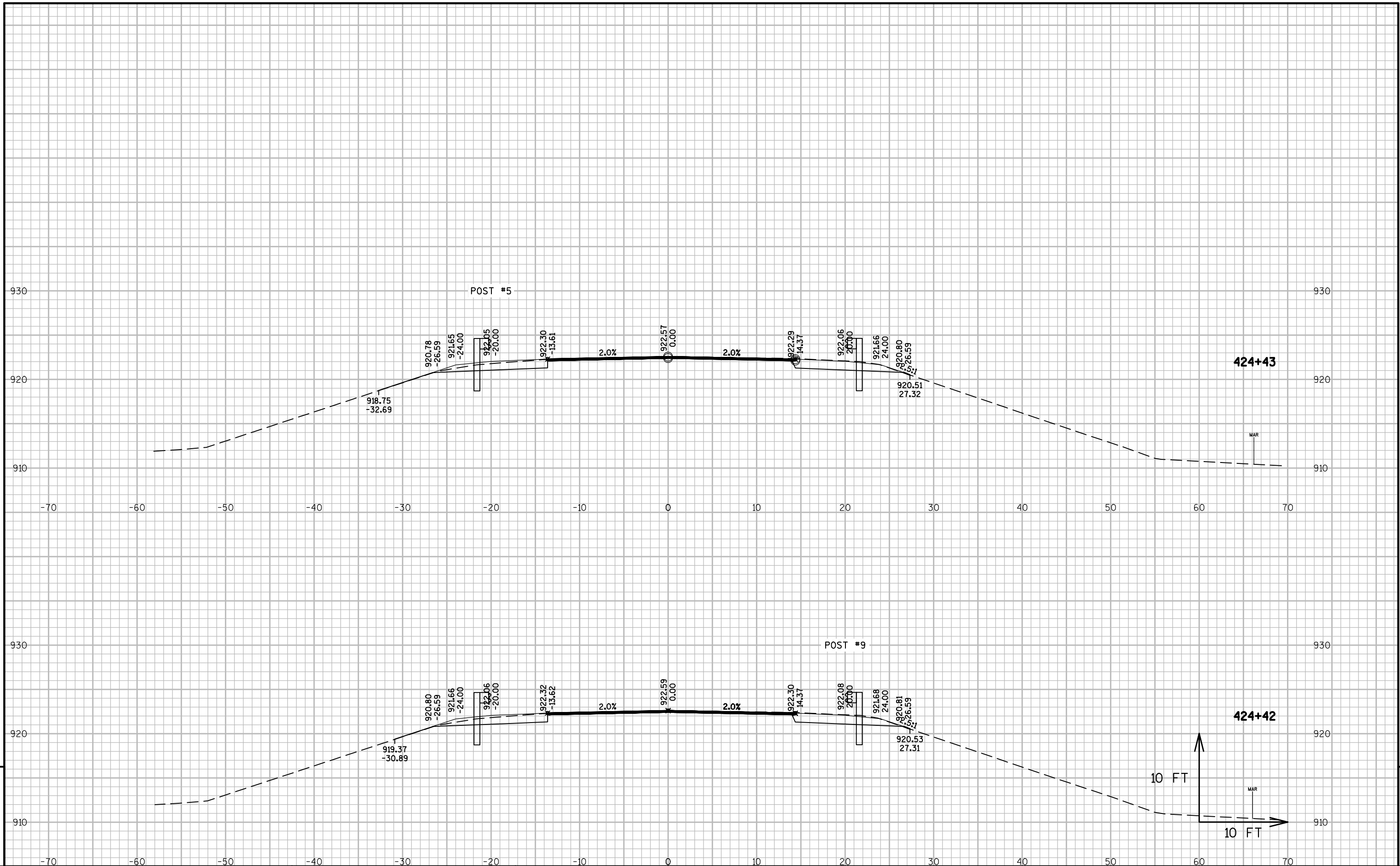
OUTSIDE ELEVATION

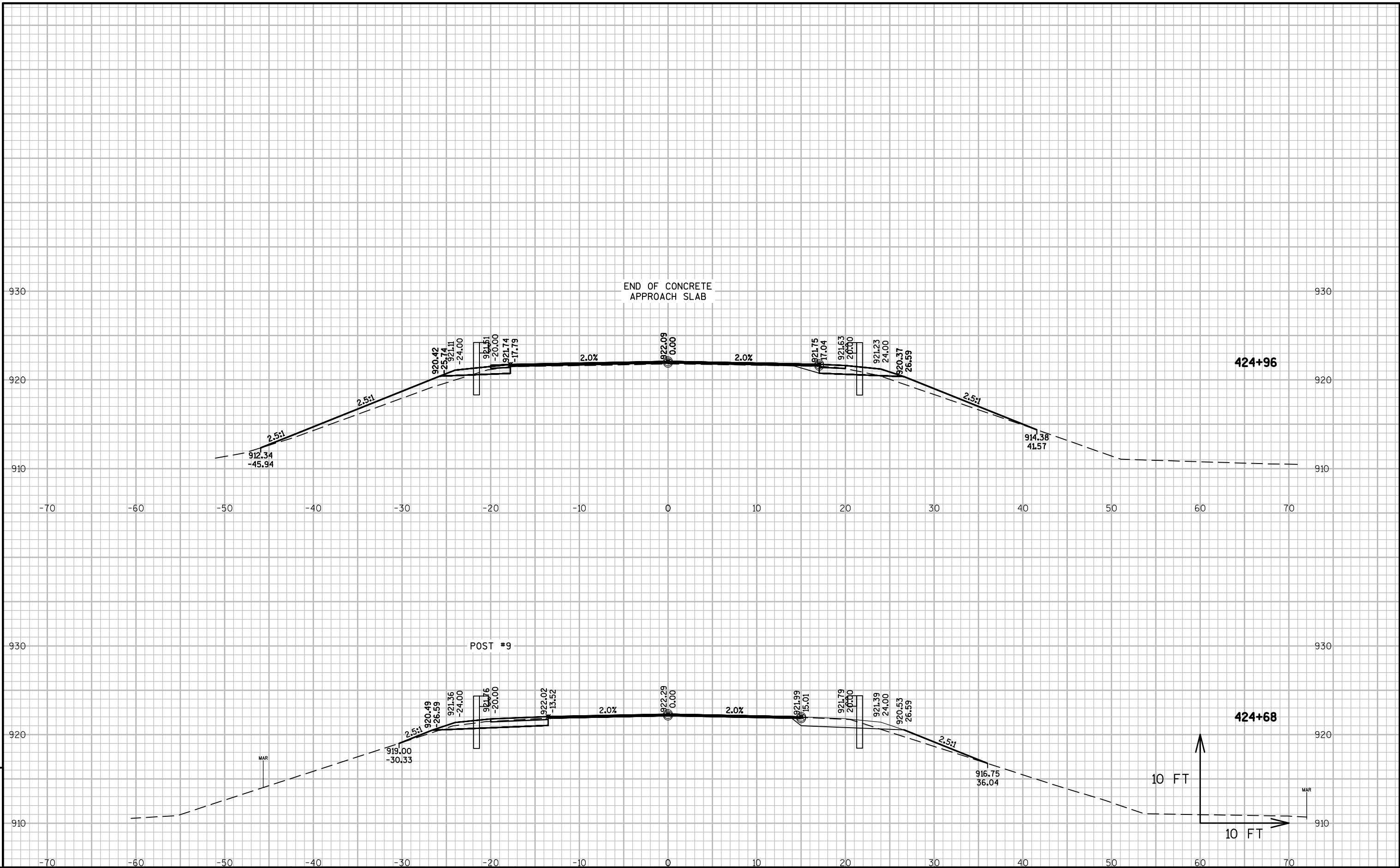
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-87			
DRAWN BY J.A.F.		PLANS CK'D.	
SINGLE SLOPE PARAPET 32SS			SHEET 5 OF 5

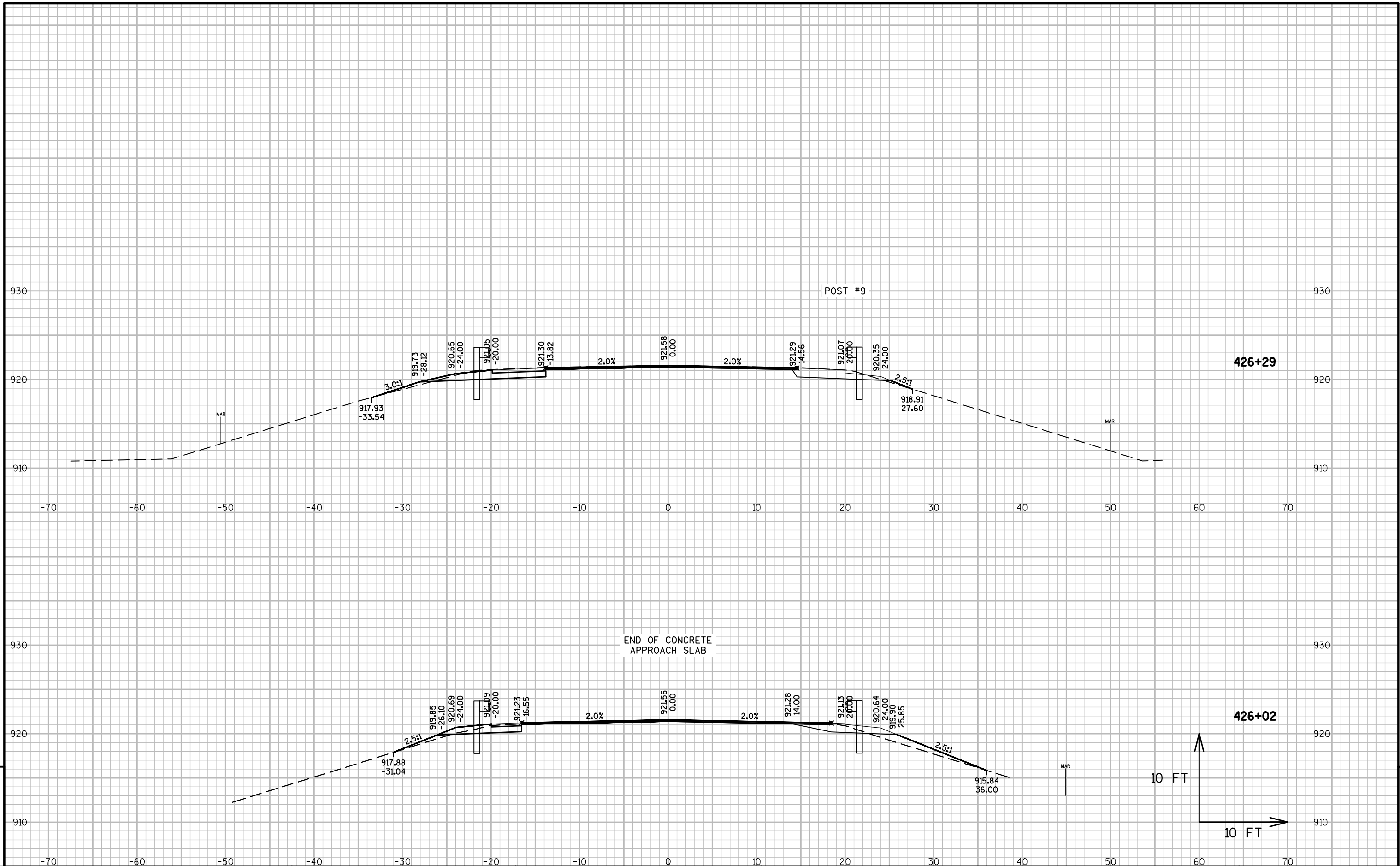


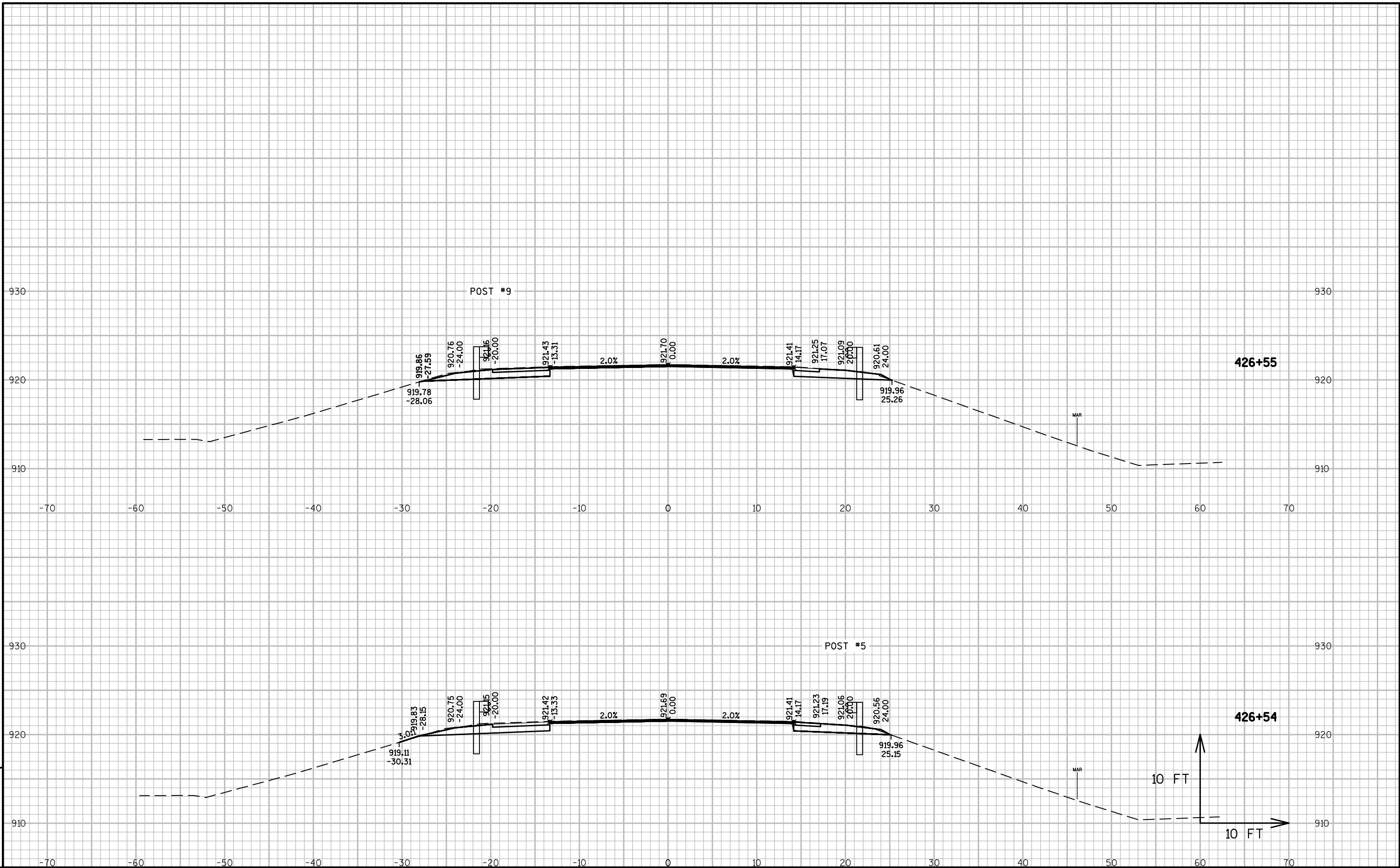


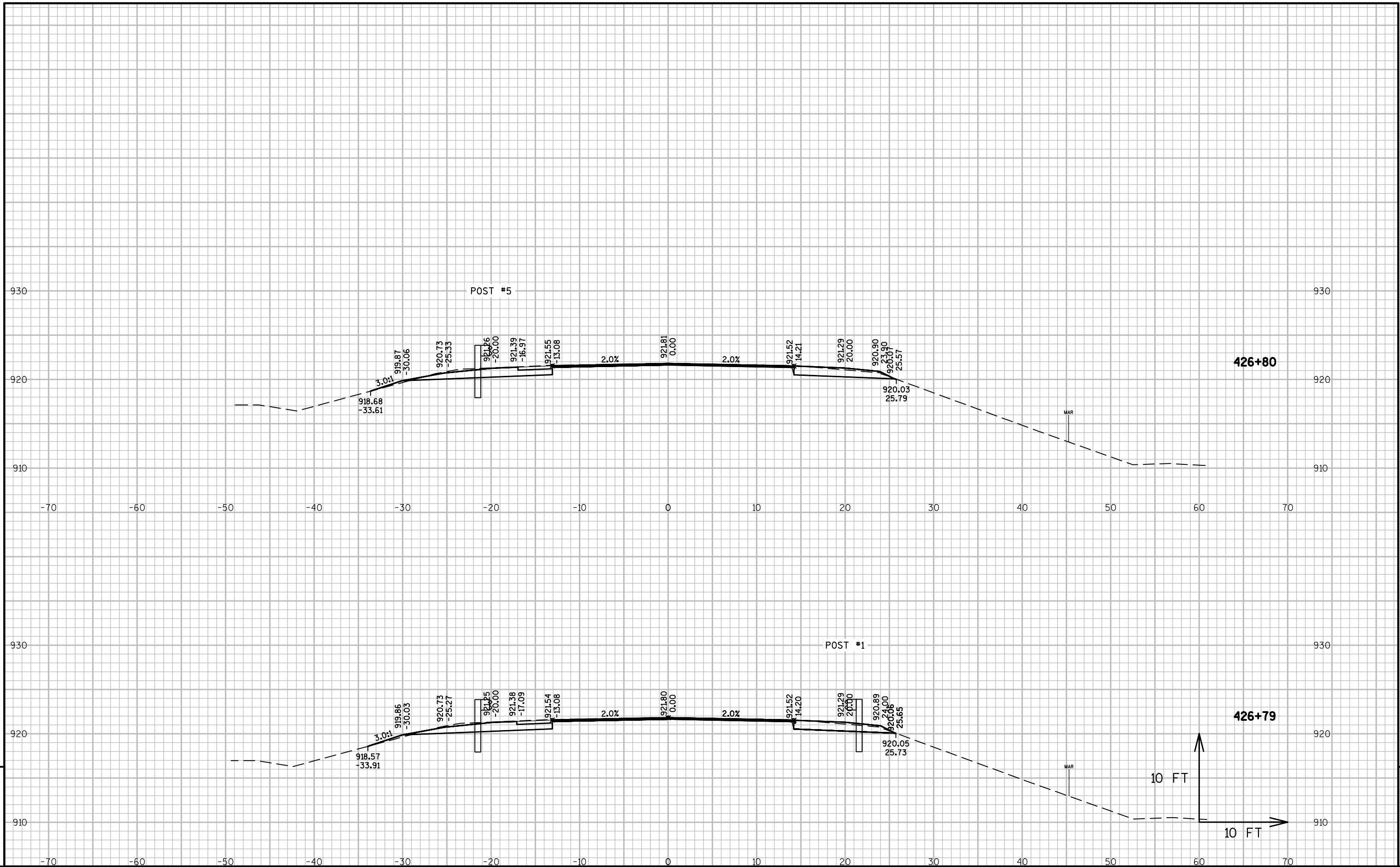




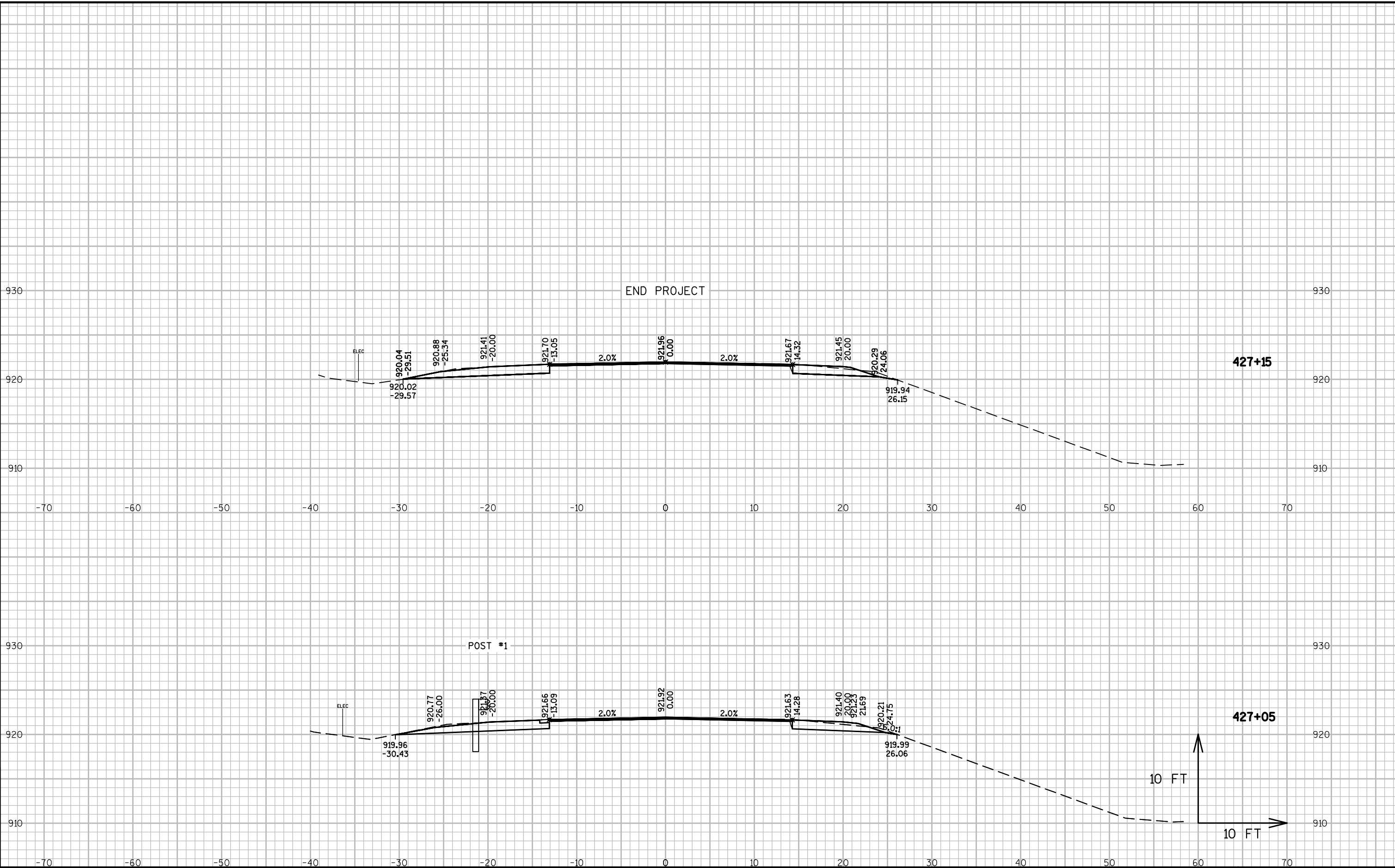












## Notes



## ***Wisconsin Department of Transportation***

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