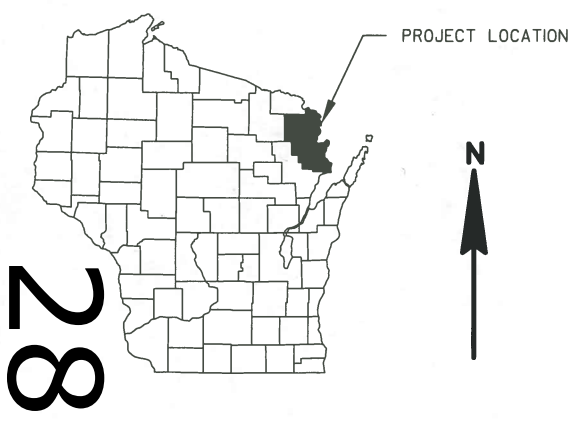


NEL MAY 2016
PROJECT ID: 9327-02-71
WITH: N/A
COUNTY: MARINETTE

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 100



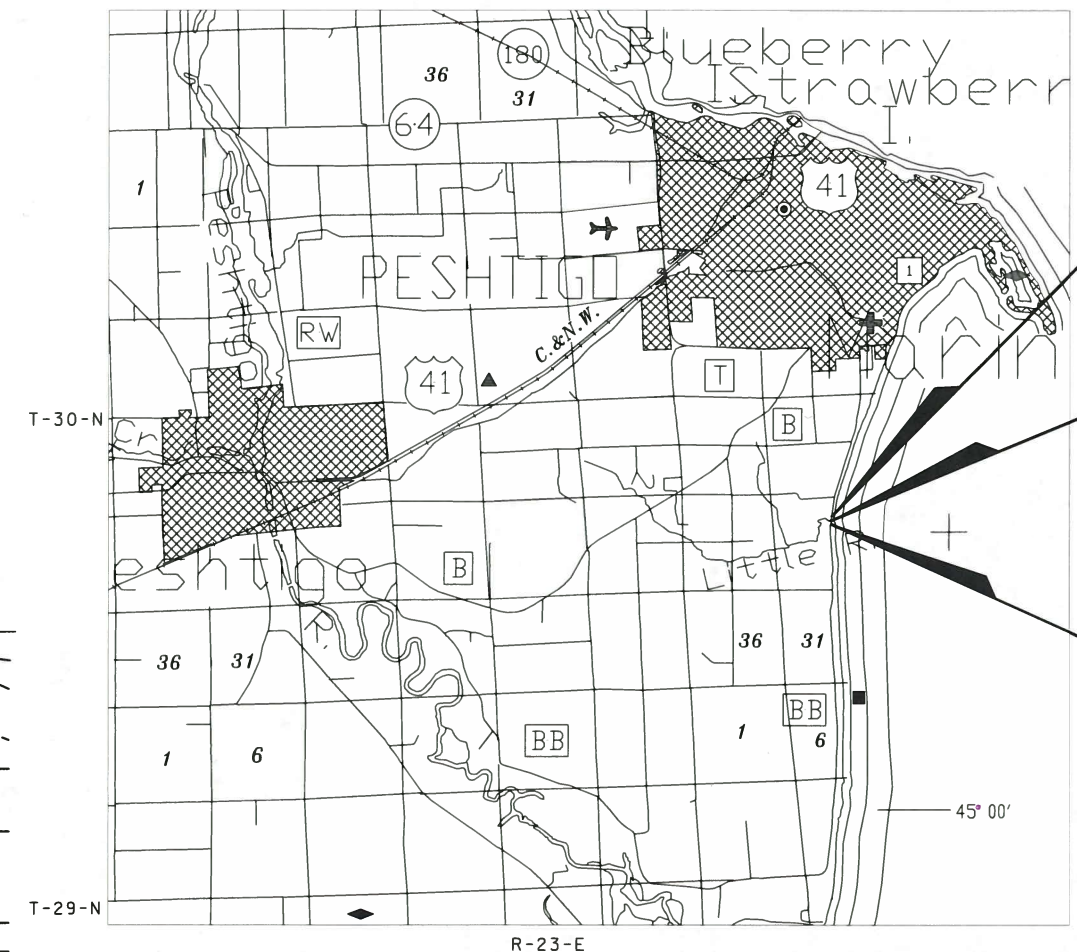
DESIGN DESIGNATION

A.A.D.T. (2016)	=	1400
A.A.D.T. (2036)	=	1600
D.H.V.	=	5.2%
D.D.	=	59/41
T.	=	6.1%
DESIGN SPEED	=	45 MPH
ESALS	=	204,400

CONVENTIONAL SYMBOLS	
PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	----
LOT LINE	----
LIMITED HIGHWAY EASEMENT	----
EXISTING RIGHT OF WAY	----
PROPOSED OR NEW R/W LINE	----
SLOPE INTERCEPT	----
REFERENCE LINE	----
EXISTING CULVERT	----
PROPOSED CULVERT (Box or Pipe)	----
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	----
WOODED OR SHRUB AREA	----
HIGH VOLTAGE	CAUTION
PROFILE	
GRADE LINE	----
ORIGINAL GROUND	----
MARSH OR ROCK PROFILE (To be noted as such)	----
SPECIAL DITCH	----
GRADE ELEVATION	36.56
CULVERT (Profile View)	----
UTILITIES	
ELECTRIC	----
FIBER OPTIC	----
GAS	----
SANITARY SEWER	----
STORM SEWER	----
TELEPHONE	----
WATER	----
UTILITY PEDESTAL	----
POWER POLE	----
TELEPHONE POLE	----

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
T OF PESHTIGO CTH BB
LITTLE RIVER BRIDGE & APPROACHES
CTH BB
MARINETTE COUNTY

STATE PROJECT NUMBER
9327-02-71



END PROJECT 9327-02-71
STA 219+25.00
N = 128971.95
E = 805017.79

STRUCTURE B-38-0146
STA 217+38.25 - 217+87.75

BEGIN PROJECT 9327-02-71
STA 215+75.00
N = 128634.84
E = 804923.77

R-38-0007
STA 217+99.25 - 219+13.01

R-38-0008
STA 217+99.25 - 219+18.89

LAYOUT
SCALE 0 1MI
TOTAL NET LENGTH OF CENTERLINE = 0.066 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, MARINETTE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
9327-02-71		

ACCEPTED FOR

COUNTY of MARINETTE

1/29/16 (Date) (Signature) (SIGNATURE COMMISSIONER)

ORIGINAL PLANS PREPARED BY

Mead & Hunt

Mead & Hunt, Inc.
1345B North Road
Green Bay, WI 54313
phone: 920-496-0500
meadhunt.com

ANGELA B. KERRIGAN
NO. 39383-000
De Pere, WI
PROFESSIONAL ENGINEER

1/27/16

STATE OF WISCONSIN

PREPARED BY

Surveyor MEAD & HUNT, INC.

Designer MEAD & HUNT, INC.

Management Consultant SEH, INC.

APPROVED FOR THE DEPARTMENT

(Signature)
Management Consultant Signature

DATE: 1/29/2016

GENERAL NOTES

THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

FILL EXPANSION OF EARTHWORK IS ESTIMATED AT 30%.

WHEN THE QUANTITY OF BASE AGGREGATE OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON OR CUBIC YARD, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, ARE TO BE 4-INCH TOPSOIL, FERTILIZE, SEED AND MULCH.

THE LOCATION OF ALL DRIVEWAYS WILL BE DETERMINED BY THE ENGINEER.

A VERTICAL SAWCUT SHALL BE MADE THROUGH EXISTING DRIVEWAYS AND PAVEMENTS AT REMOVAL LIMITS.

4 INCHES OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 1 3/4 INCHES UPPER LAYER AND A 2 1/4 INCHES LOWER LAYER.

THE EXACT LOCATION OF THE EROSION CONTROL DEVICES SHALL BE DETERMINED IN THE FIELD SILT FENCE IS TO BE PLACED AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER, AND IN PLACE PRIOR TO BRIDGE REMOVAL.

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO THE NAVD88 (2007).

ASPHALTIC PAVEMENT REMOVAL IS INCLUDED IN BID ITEM "COMMON EXCAVATION".

MARINETTE COUNTY
MARINETTE COUNTY HIGHWAY DEPARTMENT
501 PINE STREET
PESHTIGO, WI 54157
ATTN: RAYMOND PALONEN, HIGHWAY COMMISIONER
TELEPHONE: (715)-582-3771
E-MAIL: RPALONEN@MARINETTECOUNTY.COM

DESIGN CONSULTANT
MEAD & HUNT, INC.
1345B NORTH ROAD
GREEN BAY, WI 54313
ATTN: ANGIE KERRIGAN, P.E.
TELEPHONE: (920)-496-0500
E-MAIL: ANGIE.KERRIGAN@MEADHUNT.COM

WISCONSIN DEPARTMENT OF NATURAL RESOURCES
DEPARTMENT OF NATURAL RESOURCES
2984 SHAWANO AVE
GREEN BAY, WI 54313
ATTN: JAMES DOPERALSKI
TELEPHONE: (920)-662-5119
E-MAIL: JAMES.DOPERALSKI@WISCONSIN.GOV

UTILITY CONTACTS

WISCONSIN PUBLIC SERVICE CORP
1717 10TH AVENUE
MENOMINEE, MI 49858
ATTN: RANDY ATWOOD (ELC)
TELEPHONE (715)-923-5717
E-MAIL: RJATWOOD@WISCONSINPUBLICSERVICE.COM

TIME WARNER CABLE
3520 DESTINATION DRIVE
APPLETON, WI 54915
ATTN: VINCE ALBIN
TELEPHONE: (920)-378-0444
E-MAIL: VINCE.ALBIN@TWCABLE.COM

WISCONSIN PUBLIC SERVICE CORP
1717 10TH AVENUE
MENOMINEE, MI 49858
ATTN: HOWARD SORENSEN (GAS)
TELEPHONE (906)-863-4359
E-MAIL: HJSORENSEN@WISCONSINPUBLICSERVICE.COM

CENTURYLINK
PO BOX 260
WAUSAUKEE, WI 54177
ATTN: PATRICK TRACY
TELEPHONE: (715)-927-0970
E-MAIL: PATRICK.TRACY@CENTURYLINK.COM

RUNOFF COEFFICIENT TABLE

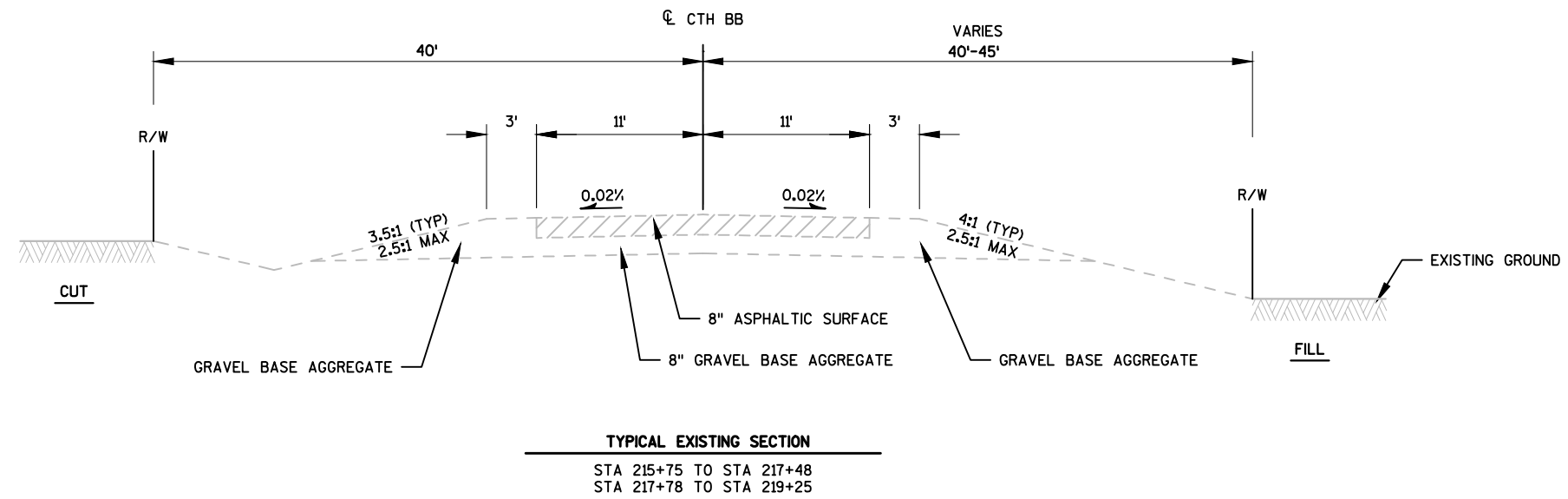
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

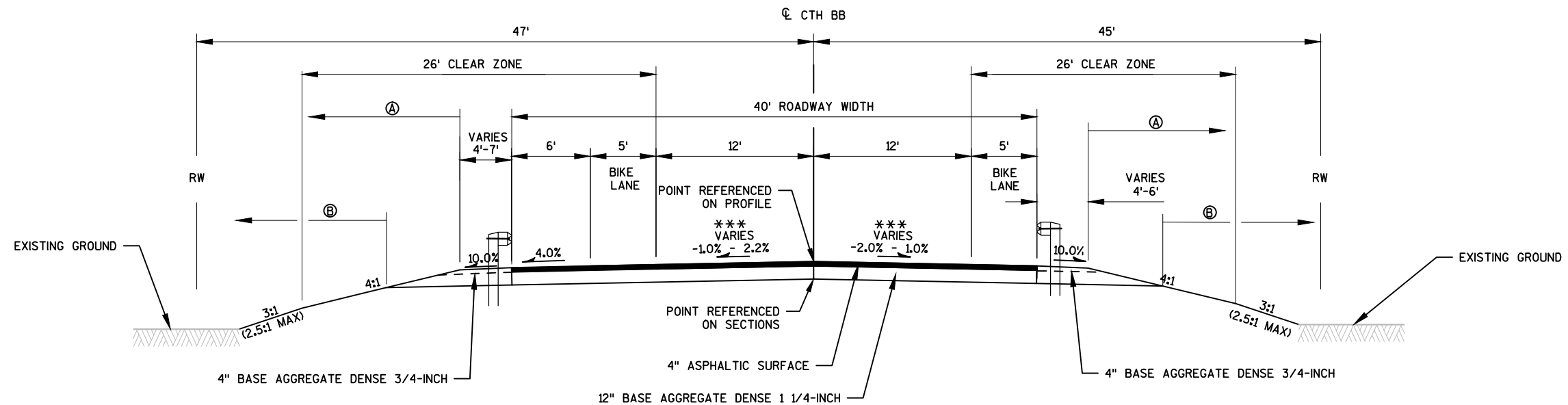
TOTAL PROJECT AREA = 0.76 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.60 ACRES

STANDARD ABBREVIATIONS

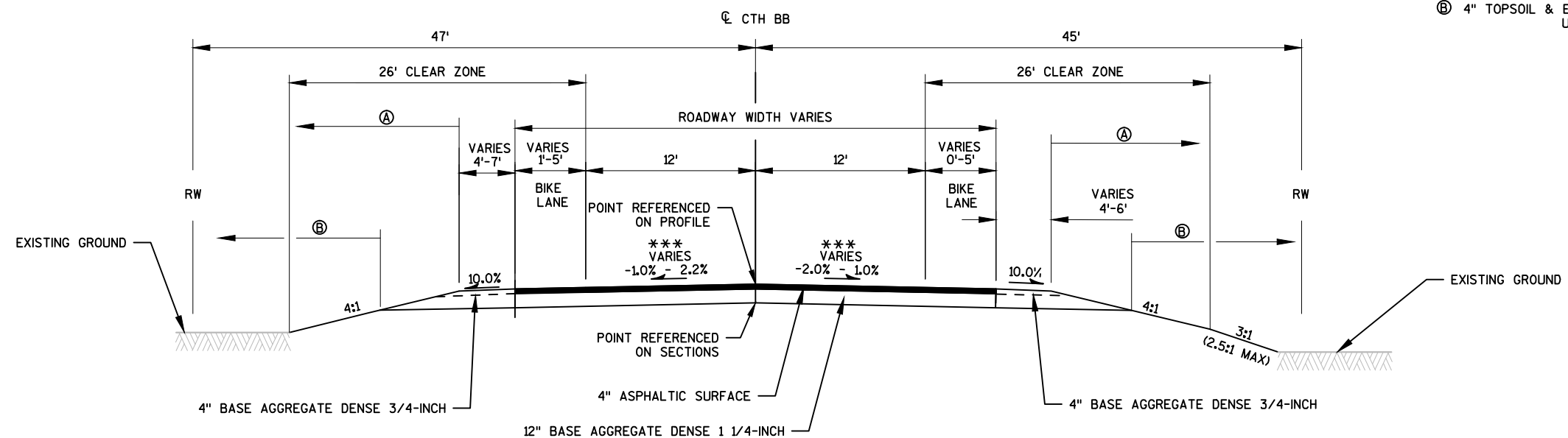
ADT	AVERAGE DAILY TRAFFIC	NO	NUMBER
ASPH	ASPHALTIC	PI	POINT OF INTERSECTION
BM	BENCH MARK	PL	PROPERTY LINE
CL	CENTERLINE	RHF	RIGHT-HAND FORWARD
CWT	HUNDREDWEIGHT	RT	RIGHT
CY	CUBIC YARD	R/W	RIGHT-OF-WAY
DHV	DESIGN HOURLY VOLUME	SF	SQUARE FOOT
DWY	DRIVEWAY	SHLDR	SHOULDER
EL	ELEVATION	STA	STATION
EXC	EXCAVATION	SY	SQUARE YARD
FT	FOOT	T	TRUCKS (PERCENT OF)
FTG	FOOTING	TLE	TEMPORARY LIMITED EASEMENT
LB	POUND	TYP	TYPICAL
LF	LINEAR FOOT	VAR	VARIABLE
LHF	LEFT-HAND FORWARD	VC	VERTICAL CURVE
LS	LUMP SUM	VPC	VERTICAL POINT OF CURVE
LT	LEFT	VPI	VERTICAL POINT OF INTERSECTION
		VPT	VERTICAL POINT OF TANGENCY



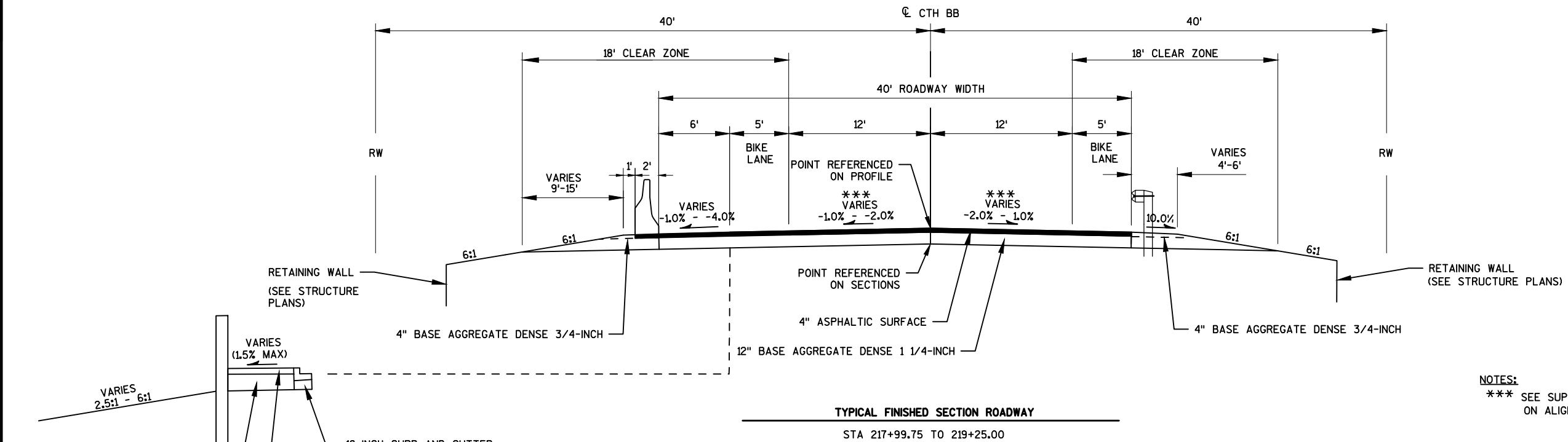


**TYPICAL FINISHED SECTION ROADWAY**

STA 216+35.63 TO STA 217+13.75

NOTES:*** SEE SUPERELEVATION TABLE
ON ALIGNMENT PLAN SHEETⒶ SEEDING MIXTURE NO. 20 &
FERTILIZER TYPE BⒷ 4" TOPSOIL & EROSION MAT
URBAN CLASS I TYPE B**TYPICAL FINISHED SECTION ROADWAY**

STA 215+75.00 TO STA 216+35.63

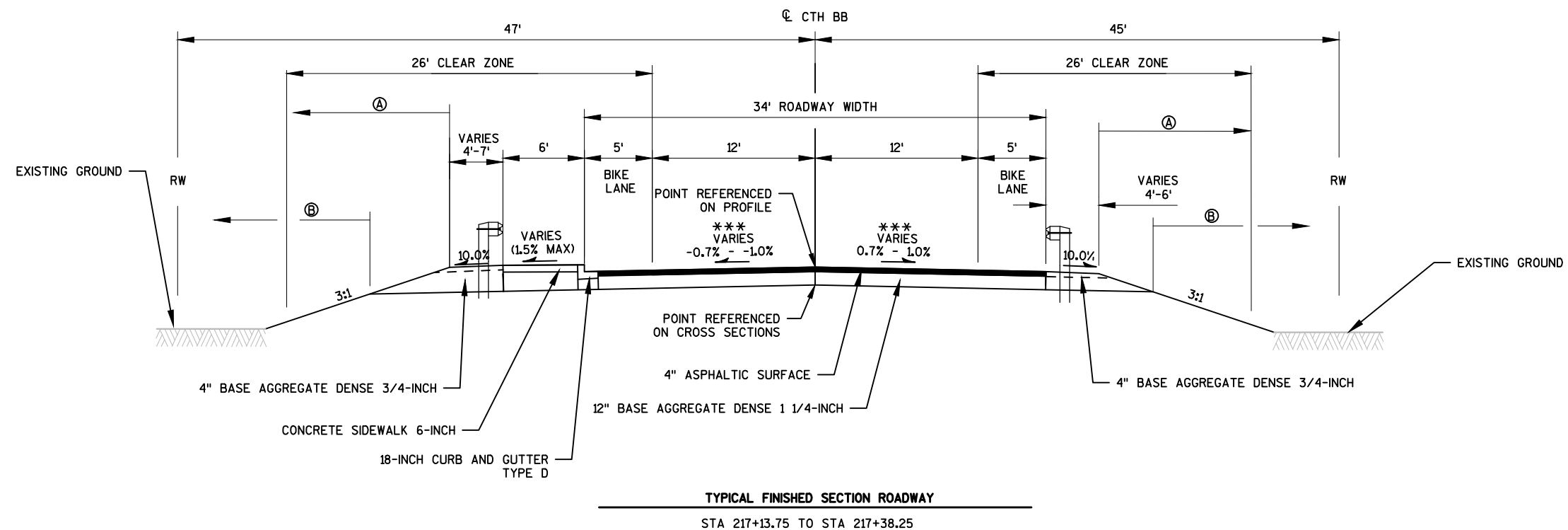


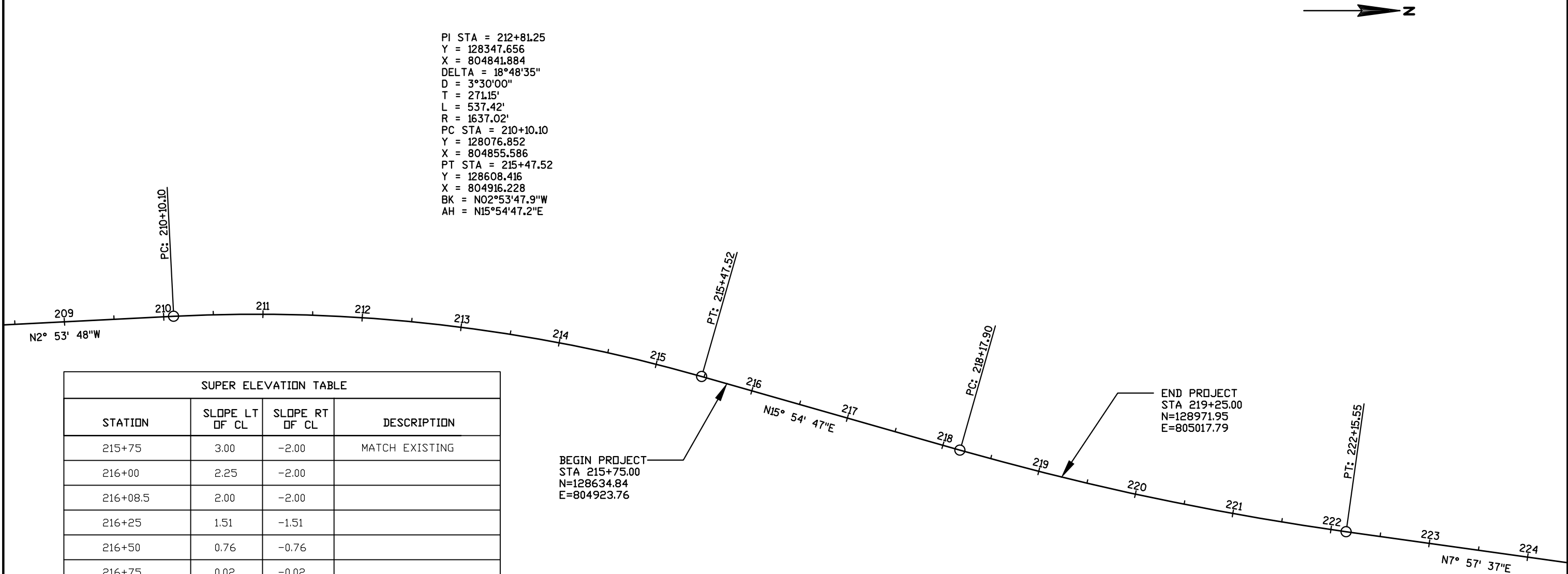
NOTES:

*** SEE SUPERELEVATION TABLE ON ALIGNMENT PLAN SHEET

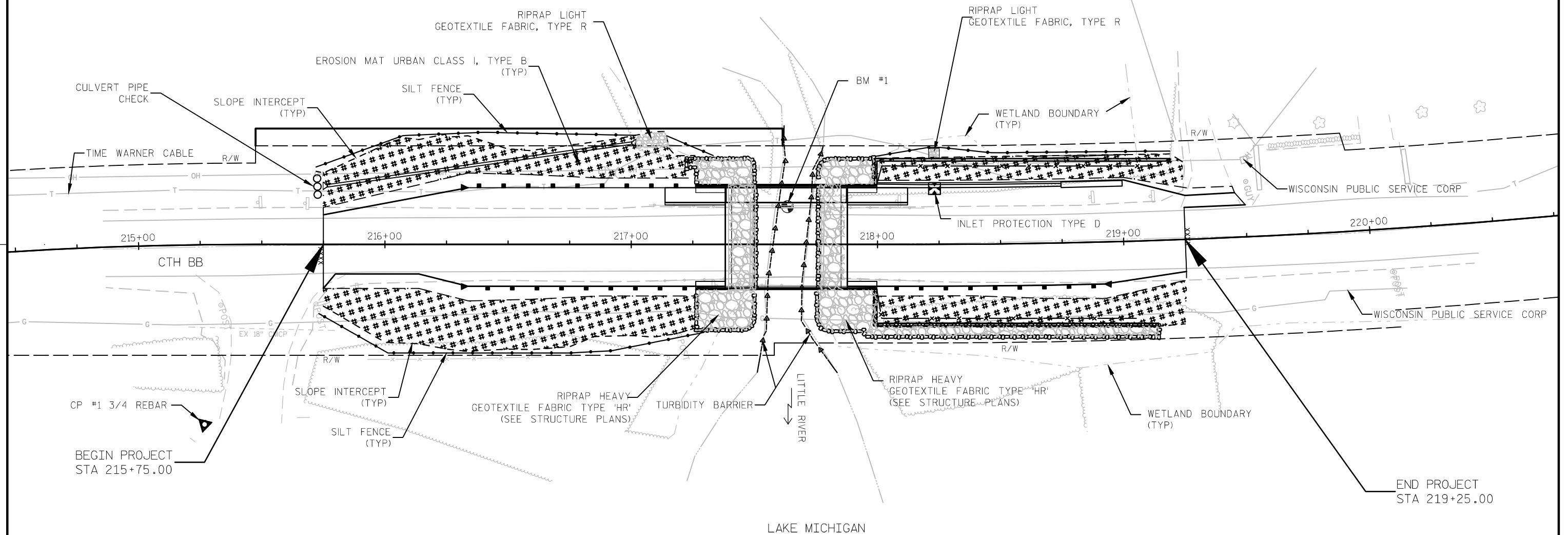
Ⓐ SEEDING MIXTURE NO. 20 & FERTILIZER TYPE B

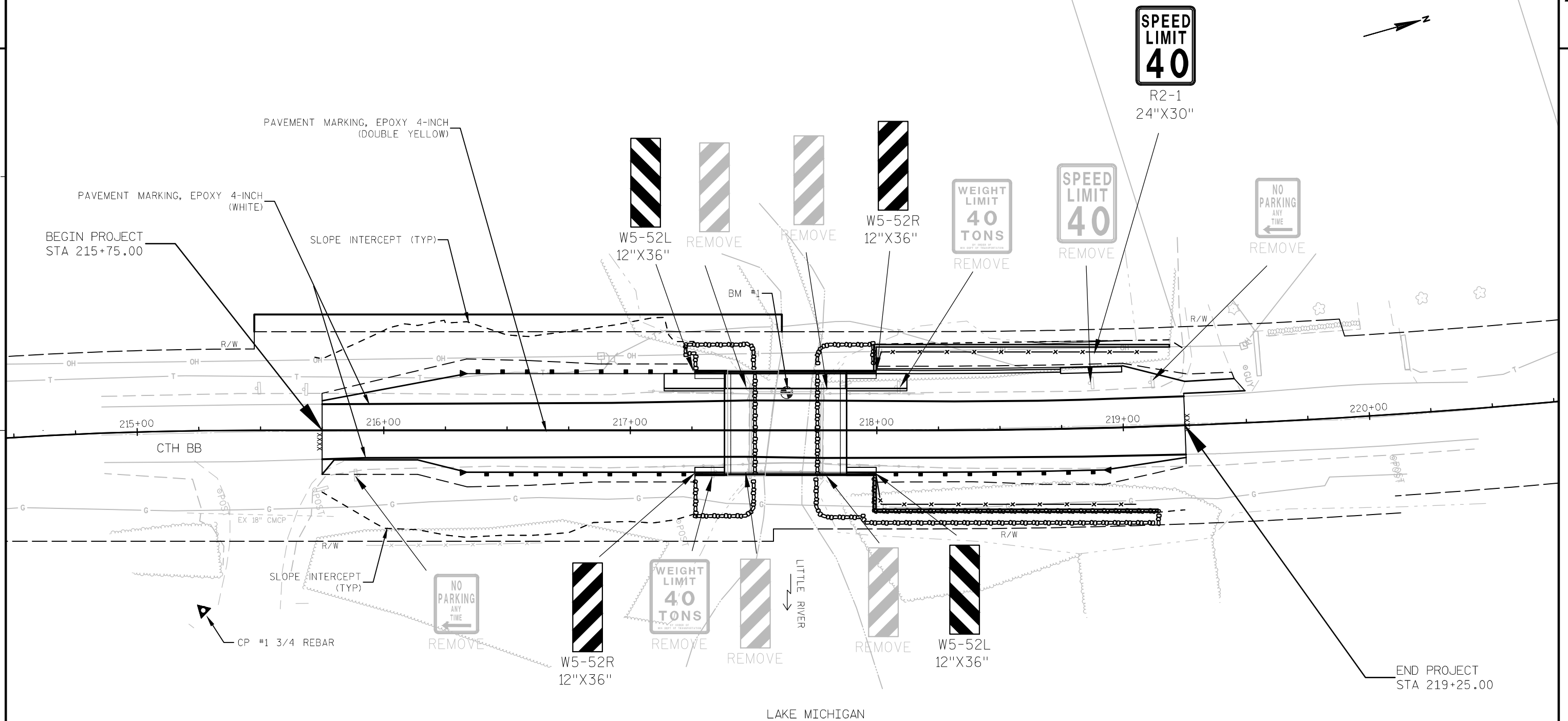
Ⓑ 4" TOPSOIL & EROSION MAT URBAN CLASS I TYPE B



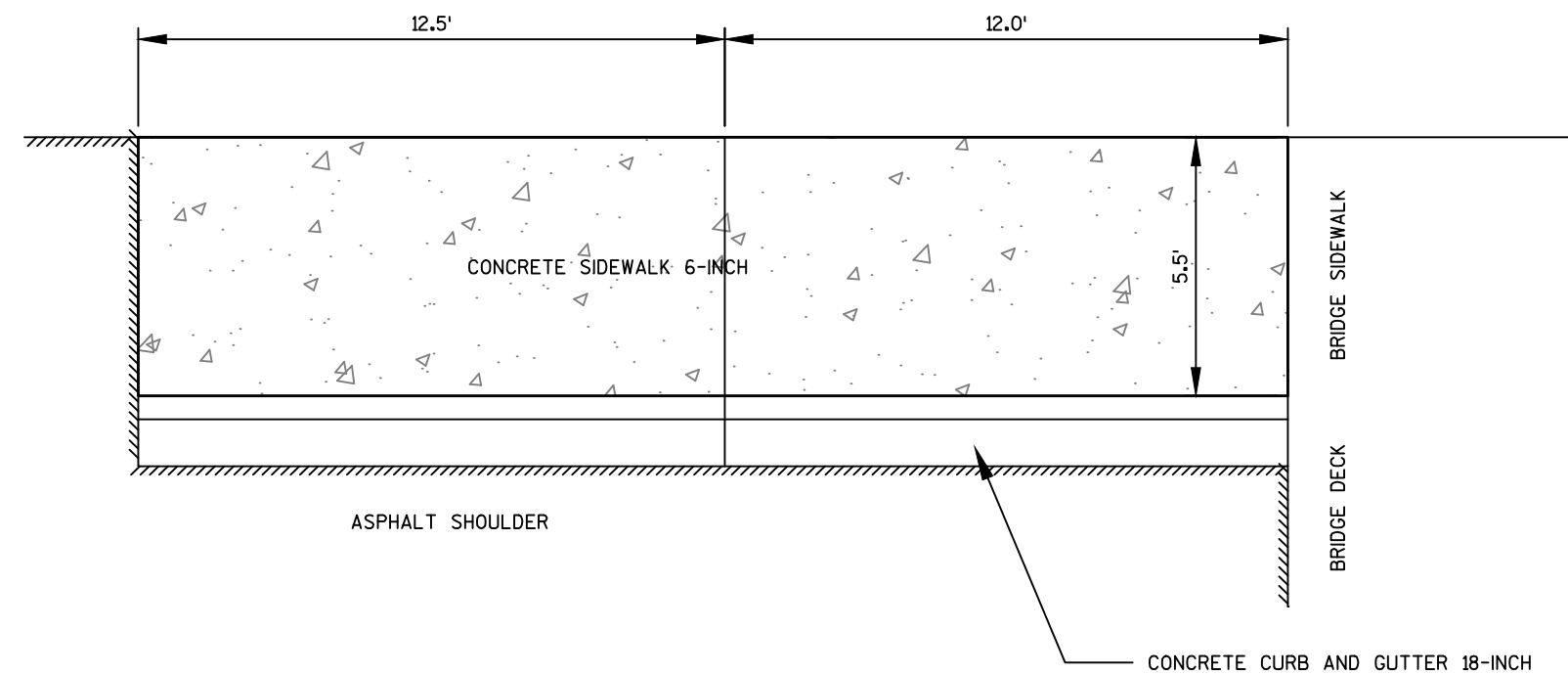
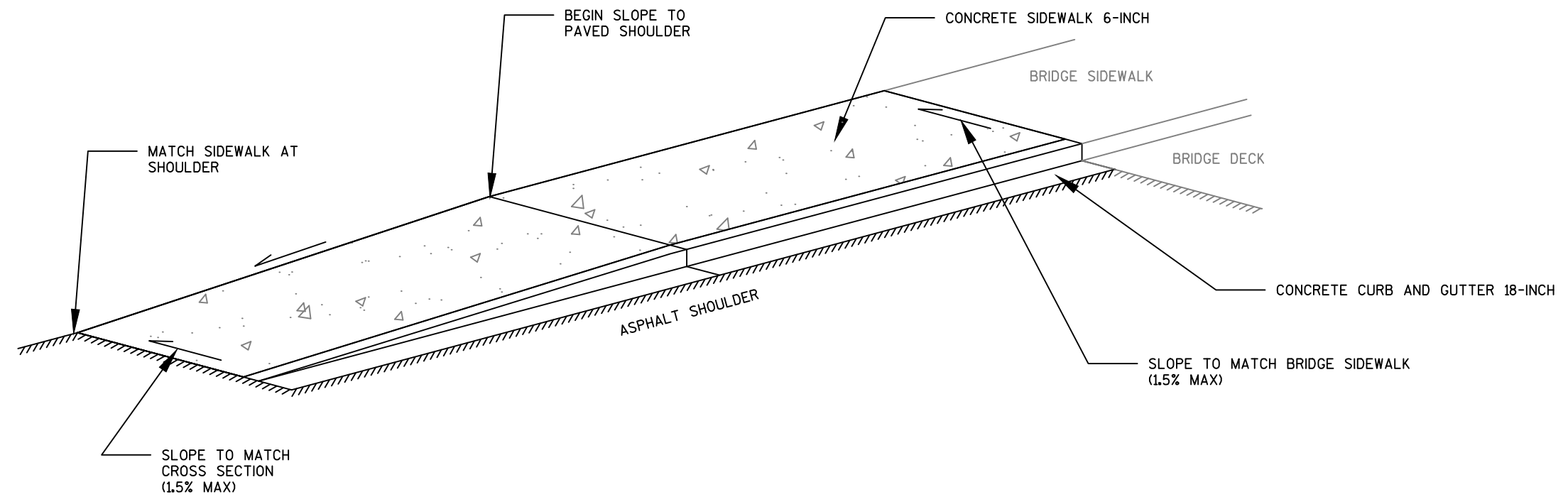


SUPER ELEVATION TABLE			
STATION	SLOPE LT OF CL	SLOPE RT OF CL	DESCRIPTION
215+75	3.00	-2.00	MATCH EXISTING
216+00	2.25	-2.00	
216+08.5	2.00	-2.00	
216+25	1.51	-1.51	
216+50	0.76	-0.76	
216+75	0.02	-0.02	
217+00	-0.73	0.73	
217+09	-1.00	1.00	
217+41.0	-1.00	1.00	BRIDGE
217+85.5	-1.00	1.00	BRIDGE
218+83.1	-1.00	1.00	
219+00	-1.50	1.00	
219+16.6	-2.00	1.00	
219+25	-2.25	1.00	MATCH EXISTING

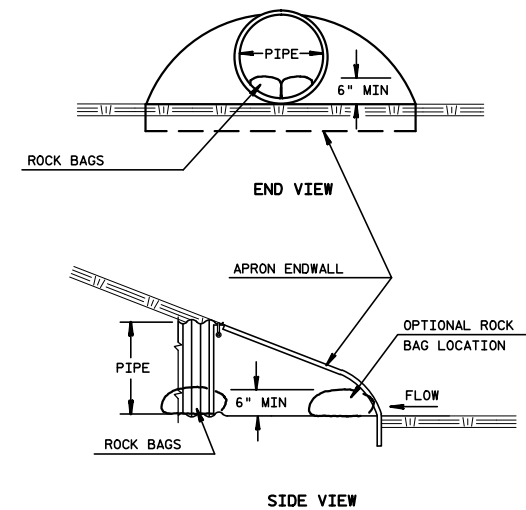
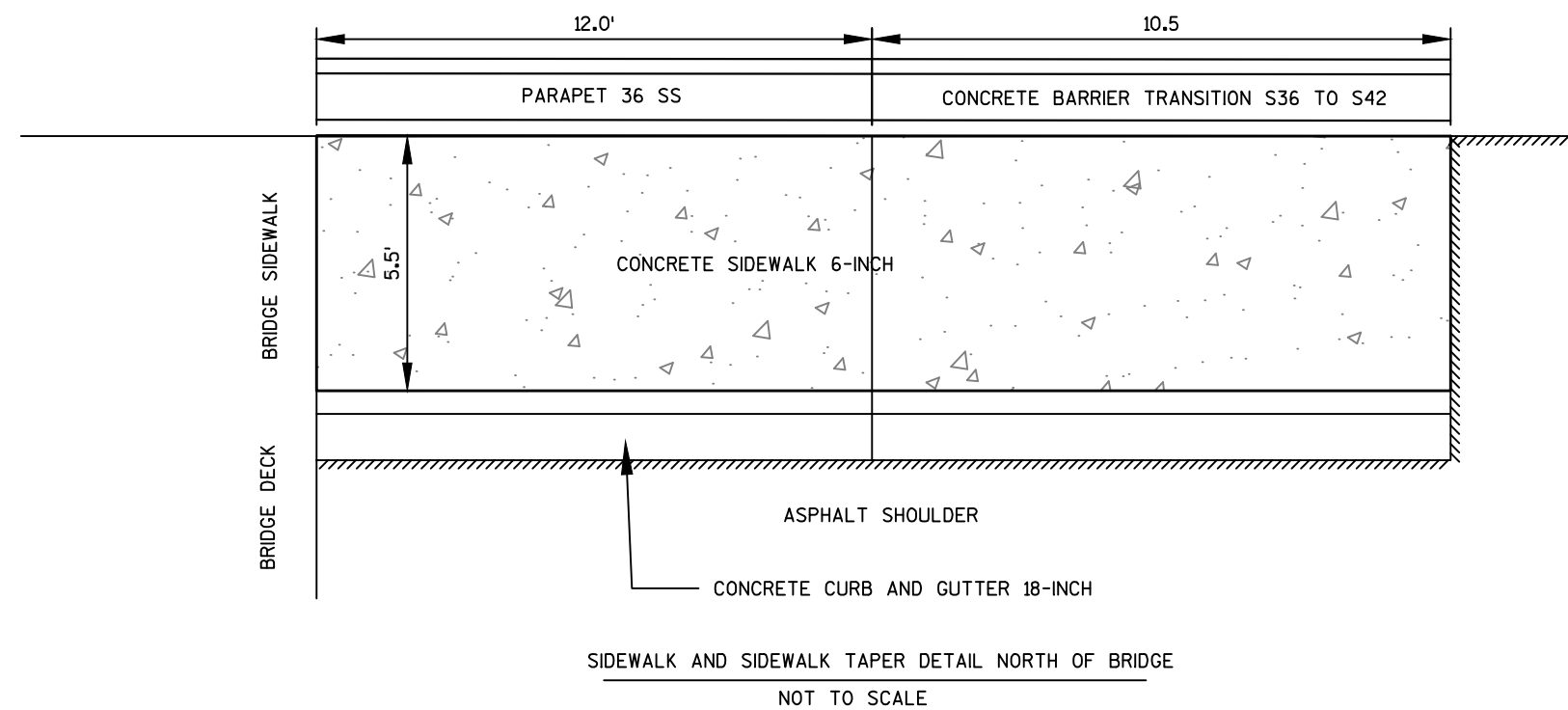
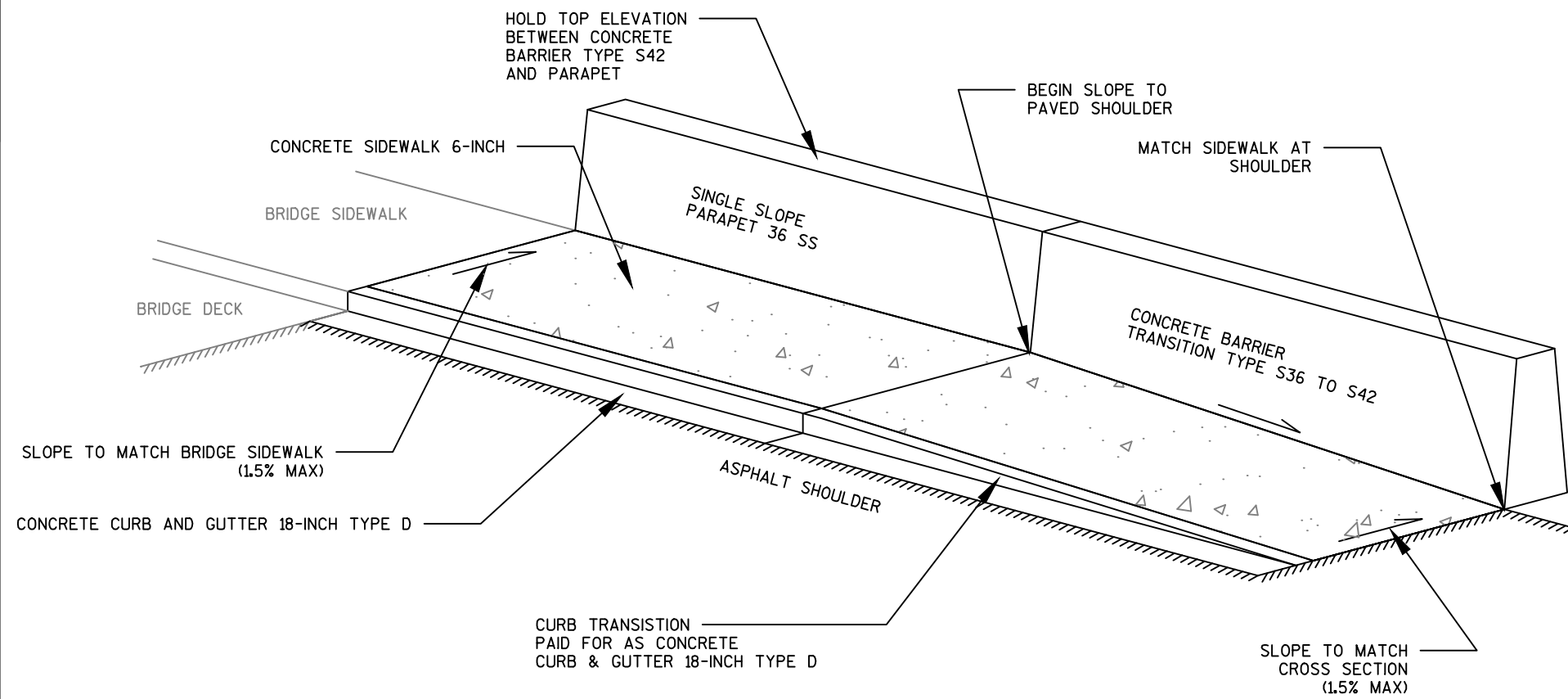




NOTE:
MATCH PROPOSED PAVEMENT MARKINGS TO
EXISTING PAVEMENT MARKINGS AT PROJECT
LIMITS

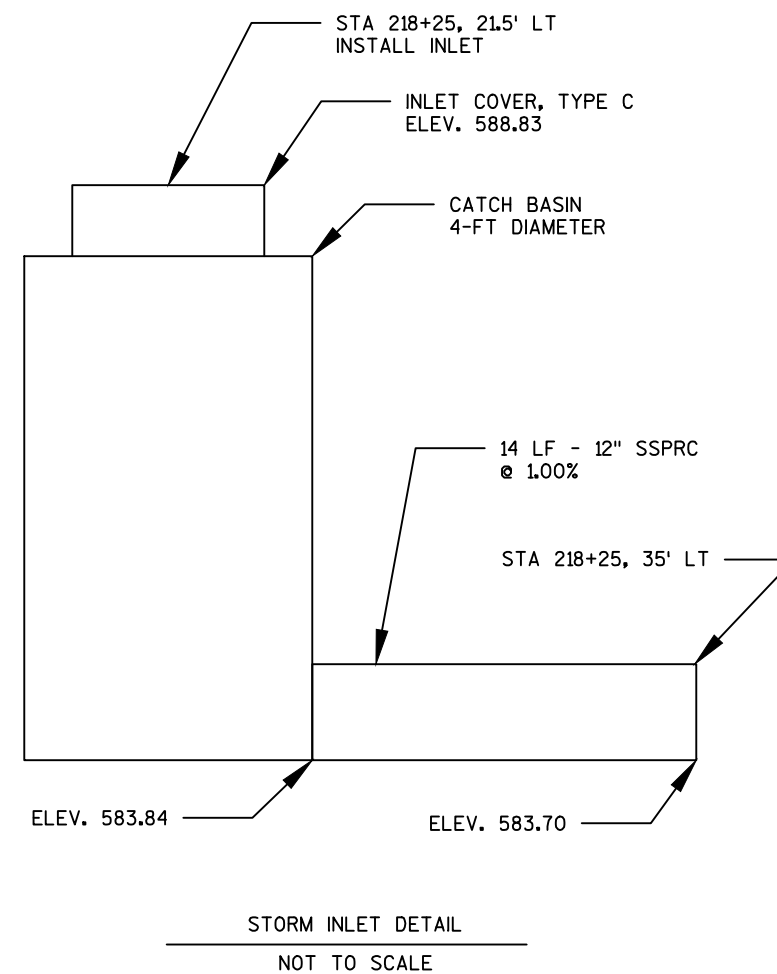


SIDEWALK AND SIDEWALK TAPER DETAIL SOUTH OF BRIDGE
NOT TO SCALE



ROCK BAGS USED FOR CULVERT PIPE CHECKS DETAIL

(INSTALL ON INLET END ONLY)
PAID FOR AS ROCK BAGS



DATE 28MAR16		E S T I M A T E O F Q U A N T I T I E S			
LINE					9327-02-71
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0205	Grubbing	STA	6.000	6.000
0020	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. STA. 217+63	LS	1.000	1.000
0030	204.0180	Removing Delineators and Markers	EACH	5.000	5.000
0040	205.0100	Excavation Common	CY	491.000	491.000
0050	206.1000	Excavation for Structures Bridges (structure) 01. B-38-0146	LS	1.000	1.000
0060	208.0100	Borrow	CY	391.000	391.000
0070	210.0100	Backfill Structure	CY	240.000	240.000
0080	213.0100	Finishing Roadway (project) 01. 9327-02-71	EACH	1.000	1.000
0090	305.0110	Base Aggregate Dense 3/4-Inch	TON	57.000	57.000
0100	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	580.000	580.000
0110	455.0605	Tack Coat	GAL	32.000	32.000
0120	465.0105	Asphaltic Surface	TON	306.000	306.000
0130	502.0100	Concrete Masonry Bridges	CY	182.000	182.000
0140	502.3200	Protective Surface Treatment	SY	222.000	222.000
0150	502.3210	Pigmented Surface Sealer	SY	67.000	67.000
0160	503.0128	Prestressed Girder Type I 28-Inch	LF	228.000	228.000
0170	505.0400	Bar Steel Reinforcement HS Structures	LB	4,740.000	4,740.000
0180	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	22,360.000	22,360.000
0190	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	12.000	12.000
0200	506.4000	Steel Diaphragms (structure) 01. B-38-0146	EACH	5.000	5.000
0210	513.4056	Railing Tubular Type H (structure) 01. B-38-0146	LF	147.000	147.000
0220	516.0500	Rubberized Membrane Waterproofing	SY	16.000	16.000
0230	525.0118	Culvert Pipe Corrugated Aluminum 18-Inch	LF	126.000	126.000
0240	525.0318	Aluminum Apron Endwalls for Aluminum Culvert Pipe 18-Inch	EACH	2.000	2.000
0250	550.0500	Pile Points	EACH	12.000	12.000
0260	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	360.000	360.000
0270	601.0407	Concrete Curb & Gutter 18-Inch Type D	LF	48.000	48.000
0280	602.0415	Concrete Sidewalk 6-Inch	SF	265.000	265.000
0290	603.1142	Concrete Barrier Type S42	LF	65.000	65.000
0300	603.3535	Concrete Barrier Transition Type S36 to S42	EACH	1.000	1.000
0310	606.0100	Riprap Light	CY	8.000	8.000
0320	606.0300	Riprap Heavy	CY	255.000	255.000
0330	608.0312	Storm Sewer Pipe Reinforced Concrete Class III 12-Inch	LF	14.000	14.000
0340	611.0612	Inlet Covers Type C	EACH	1.000	1.000
0350	611.1004	Catch Basins 4-FT Diameter	EACH	1.000	1.000
0360	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	427.000	427.000
0370	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	3.000	3.000
0380	614.0800	Crash Cushions Permanent	EACH	1.000	1.000
0390	614.2500	MGS Thrie Beam Transition	LF	120.000	120.000
0400	614.2610	MGS Guardrail Terminal EAT	EACH	3.000	3.000
0410	616.0204	Fence Chain Link 4-FT	LF	240.000	240.000
0420	619.1000	Mobilization	EACH	1.000	1.000
0430	624.0100	Water	MGAL	9.000	9.000
0440	625.0500	Salvaged Topsoil **P**	SY	1,060.000	1,060.000
0450	628.1504	Silt Fence	LF	420.000	420.000

DATE 28MAR16		E S T I M A T E O F Q U A N T I T I E S			
LINE		9327-02-71			
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0460	628.1520	Silt Fence Maintenance	LF	140.000	140.000
0470	628.1905	Mobilizations Erosion Control	EACH	5.000	5.000
0480	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0490	628.2008	Erosion Mat Urban Class I Type B	SY	1,060.000	1,060.000
0500	628.6005	Turbidity Barriers	SY	98.000	98.000
0510	628.7020	Inlet Protection Type D	EACH	1.000	1.000
0520	628.7555	Culvert Pipe Checks	EACH	4.000	4.000
0530	629.0210	Fertilizer Type B	CWT	0.700	0.700
0540	630.0120	Seeding Mixture No. 20 **P**	LB	30.200	30.200
0550	630.0200	Seeding Temporary **P**	LB	30.200	30.200
0560	634.0416	Posts Wood 4x4-Inch X 16-FT	EACH	6.000	6.000
0570	637.2210	Signs Type II Reflective H	SF	5.000	5.000
0580	637.2230	Signs Type II Reflective F	SF	21.000	21.000
0590	638.2602	Removing Signs Type II	EACH	9.000	9.000
0600	638.3000	Removing Small Sign Supports	EACH	9.000	9.000
0610	642.5001	Field Office Type B	EACH	1.000	1.000
0620	643.0100	Traffic Control (project) 01. 9327-02-71	EACH	1.000	1.000
0630	643.0420	Traffic Control Barricades Type III	DAY	990.000	990.000
0640	643.0705	Traffic Control Warning Lights Type A	DAY	1,540.000	1,540.000
0650	643.0900	Traffic Control Signs	DAY	770.000	770.000
0660	645.0120	Geotextile Fabric Type HR	SY	610.000	610.000
0670	645.0130	Geotextile Fabric Type R	SY	4.000	4.000
0680	646.0106	Pavement Marking Epoxy 4-Inch	LF	1,400.000	1,400.000
0690	650.4500	Construction Staking Subgrade	LF	302.000	302.000
0700	650.5000	Construction Staking Base	LF	302.000	302.000
0710	650.6500	Construction Staking Structure Layout (structure) 01. B-38-0146	LS	1.000	1.000
0720	650.6500	Construction Staking Structure Layout (structure) 02. R-38-0007	LS	1.000	1.000
0730	650.6500	Construction Staking Structure Layout (structure) 03. R-38-0008	LS	1.000	1.000
0740	650.9910	Construction Staking Supplemental Control (project) 01. 9327-02-71	LS	1.000	1.000
0750	650.9920	Construction Staking Slope Stakes	LF	302.000	302.000
0760	690.0150	Sawing Asphalt	LF	55.000	55.000
0770	715.0502	Incentive Strength Concrete Structures	DOL	1,092.000	1,092.000
0780	SPV.0165	Special 01. Wall Modular Block MSE LRFD/QMP, Structure R-38-7 **P**	SF	764.000	764.000
0790	SPV.0165	Special 02. Wall Modular Block MSE LRFD/QMP, Structure R-38-8 **P**	SF	1,167.000	1,167.000

3

GRUBBING SUMMARY				
				201.0205 GRUBBING
STATION - STATION			OFFSET	STA
216+00	-	217+00	RT	1
216+75	-	219+25	LT	3
217+75	-	219+25	RT	2
TOTAL				6

REMOVING DELINEATORS AND MARKERS				
		204.0180 REMOVING DELINEATORS AND MARKERS		
STATION - STATION		OFFSET	EACH	
216+00	- 217+00	LT	3	
216+00	- 217+00	RT	2	
TOTAL			5	

FINISHING ROADWAY (9327-02-71)	
213.0100 FINISHING ROADWAY EACH	
STATION - STATION	
9327-02-71	
TOTAL	
1	

BASE AGGREGATE DENSE FOR ROADWAY					
		305.0110 BASE AGGREGATE DENSE 3/4- INCH		305.0120 BASE AGGREGATE DENSE 1 1/4- INCH	624.0100 WATER
STATION - STATION		LOCATION	TON	TON	MGAL
215+75	- 217+38	CTH BB	36	303	5
217+88	- 219+25	CTH BB	21	277	4
TOTAL			57	580	9

3

ASPHALT SURFACE SUMMARY					
		455.0605		465.0105	
		TACK COAT		ASPHALTIC SURFACE	
STATION - STATION		SY	GAL	TON	
215+75	- 217+38	654.00	16	157	
217+88	- 219+25	622.00	16	149	
TOTAL		32		306	

DRAINAGE ITEMS										
				525.0118 CULVERT PIPE CORRUGATED ALUMINUM 18- INCH		525.0318 ALUMINUM APRON ENDWALLS FOR ALUMINUM CULVERT PIPE 18- INCH		608.0312 STORM SEWER PIPE REINFORCED CONCRETE CLASS III 12- INCH		611.0612 INLET COVERS TYPE C
				LF		EACH		LF		EACH
STATION	OFFSET	ELEVATION	STATION	OFFSET	ELEVATION	SLOPE				
215+25	24'0 LT	586.70	217+00	41.0' LT	582.20	3.58%	126	2	--	--
218+25	21.5' LT	583.84	218+25	35.0' LT	583.70	1.00%	--	--	14	1
TOTAL							126	2	14	1

EARTHWORK SUMMARY

DIVISION	FROM/TO STATION	205.0100 EXCAVATION COMMON (1)		AVAILABLE MATERIAL (3)	UNEXPANDED FILL	EXPANDED FILL (4)	MASS ORDINATE +/- (5)	208.0100 BORROW
		CUT	EBS EXCAVATION (2)					
CTH BB SOUTH OF BRIDGE	215+75.00 - 217+38.25	248	0	248	346	450	- 202	202
CTH BB NORTH OF BRIDGE	217+87.75 - 219+50.00	232	0	232	314	409	- 176	176
CTH BB	UNDISTRIBUTED	0	10	0	10	13	- 13	13
GRAND TOTAL		481	10	481	671	872	- 391	391
TOTAL EXCAVATION COMMON		491						

1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100

2) EBS Excavation to be backfilled with Borrow or Cut.

3) Available Material = Cut

4) Expanded Fill. Factor = 1.30

5) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.

CONCRETE CURB & GUTTER AND SIDEWALK				
STATION - STATION		601.0407 CONCRETE CURB & GUTTER 18- INCH TYPED	602.0415 CONCRETE SIDEWALK 6- INCH	
		LF	SF	
217+14	- 217+38	25	138	
217+88	- 218+11.00	23	127	
TOTAL		48	265	

FENCE CHAIN LINK 4- FT				
STATION - STATION		OFFSET	616.0204 FENCE CHAIN LINK 4- FT	
			LF	
218+00	- 219+15	LT	120	
218+00	- 219+05	RT	120	
TOTAL			240	

MOBILIZATION	
STATION - STATION	619.1000 MOBILIZATION EACH
PROJECT	1
TOTAL	1

ROADSIDE BARRIER ITEMS							
STATION - STATION		OFFSET	603.1142	603.3535	614.2500	614.2610	
			CONCRETE BARRIER TYPE S42	CONCRETE BARRIER TRANSITION S36 TO S42	MGS THRIE BEAM TRANSITION	MGS GUARDRAIL TERMINAL EAT	
			LF	EACH	LF	EACH	
216+35	-	217+26	LT	--	--	40	1
216+35	-	217+26	RT	--	--	40	1
218+00	-	219+00	LT	65	1	--	--
218+00	-	218+90	RT	--	--	40	1
TOTAL			65	1	120	3	

CRASH CUSHIONS PERMANENT								
STATION - STATION	OFFSET	614.0800 CRASH CUSHIONS PERMANENT EACH	BACK WIDTH FT	OBJECT MARKING PATTERN	CRASH TEST LEVEL	TRAFFIC DIRECTION	TRAFFIC LOCATION	CRASH CUSHION SHIELDS
218+00 - 219+00	LT	1	2	OM-3R (W05-58R)	TL-2	UNIDIRECTIONAL	L	PERMANENT CONCRETE BARRIER ON SHOULDER
TOTAL		1						

FINISHING ITEMS								
				625.0500	628.2008	629.0210	630.0120	630.0200
				SALVAGED	EROSION MAT		SEEDING	SEEDING
				TOPSOIL **P**	URBAN CLASS I	FERTILIZER	MIXTURE	TEMPORARY
					TYPE B	TYPE B	NO. 20 **P**	**P**
STATION - STATION			OFFSET	SY	SY	CWT	LB	LB
215+75.00	-	217+38.25	LT	251	251	0.2	6.8	6.8
215+75.00	-	217+38.25	RT	307	307	0.2	9.0	9.0
217+87.75	-	219+25.00	LT	126	126	0.1	3.4	3.4
217+87.75	-	219+25.00	RT	164	164	0.1	5.0	5.0
UNDISTRIBUTED			--	212	212	0.1	6.0	6.0
TOTAL				1060	1060	0.7	30	30

EROSION CONTROL MOBILIZATION		
STATION - STATION	628.1905 EROSION CONTROL MOBILIZATION EA	628.1910 EMERGENCY EROSION CONTROL MOBILIZATION EA
PROJECT	5	3
TOTAL	5	3

SILT FENCE				
STATION - STATION		OFFSET	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF
215+75	- 217+10	LT	150	50
215+75	- 217+10	RT	150	50
218+00	- 219+25	LT	120	40
TOTAL			420	140

TURBIDITY BARRIER		
STATION	LOCATION	628.6005 TURBIDITY BARRIER SY
217+50.00	CTH BB	49
217+80.00	CTH BB	49
TOTAL		98

EROSION CONTROL AT DRAINAGE STRUCTURES					
STATION	OFFSET	606.0100	628.7020	628.7555	645.0130
		RIPRAP LIGHT CY	INLET PROTECTION TYPED EACH	CULVERT PIPE CHECKS EACH	GEOTEXTILE FABRIC TYPE 'R' SY
215+30	LT	--	--	4	--
217+05	LT	4	--	--	2
218+25	LT	4	1	--	2
TOTAL		8	1	4	4

SIGNING SUMMARY							
		638.2602 REMOVING SIGNS TYPE II	638.3000 REMOVING SMALL SIGN SUPPORTS	634.0416 POSTS WOOD 4X6- INCH X 16- FT	637.2210 SIGNS TYPE II REFLECTIVE H	637.2230 SIGNS TYPE II REFLECTIVE F	
STATION	OFFSET	EA	EA	EA	SF	SF	COMMENT
215+90	RT	1	1	--	--	--	R7- 1- L 18"X24"
217+27	LT	--	--	1	--	3.00	W5- 52L 12"X36"
217+27	LT	--	--	1	--	3.00	W5- 52L 12"X36"
217+35	RT	1	1	--	--	--	
217+48	LT	1	1	--	--	--	
217+48	RT	1	1		--	--	
217+78	RT	1	1	--	--	--	
217+78	LT	1	1	--	--	--	
218+00	LT	--	--	1	--	3.00	W5- 52L 12"X36"
218+00	RT	--	--	1	--	3.00	W5- 52L 12"X36"
218+10	LT	1	1	1	--	--	
218+87	LT	1	1	1	5.00	--	R2- 1 24"x30"
219+00	LT	--	--	1	--	9.00	W5- 58R 36"x36"
219+12	LT	1	1	--	--	--	R7- 1- L 18"X24"
TOTAL		9	9	7	5.00	21.00	

PAVEMENT MARKING SUMMARY					
		646.0106			
		PAVEMENT MARKING EPOXY 4- INCH YELLOW	PAVEMENT MARKING EPOXY 4- INCH WHITE		
STATION - STATION		OFFSET	LF	LF	
215+75	- 219+25	LT	--	350	
215+75	- 219+25	RT	--	350	
215+75	- 219+25	CL	700		
SUBTOTAL			700	700	
TOTAL			1,400		

CONSTRUCTION STAKING SUMMARY								
		650.4500 CONSTRUCTION STAKING SUBGRADE	650.5000 CONSTRUCTION STAKING BASE	650.6500 CONSTRUCTION STAKING STRUCTURE LAYOUT 01. B- 38- 0146	650.6500 CONSTRUCTION STAKING STRUCTURE LAYOUT 02. R- 38- 0007	650.6500 CONSTRUCTION STAKING STRUCTURE LAYOUT 03. B- 38- 0008	650.9910 CONSTRUCTION STAKING SUPPLEMENTAL CONTROL .01 9391- 02- 71	650.9920 CONSTRUCTION STAKING SLOPE STAKES
STATION - STATION		LF	LF	LS	LS	LS	LS	LF
PROJECT		--	--	1	1	1	1	--
215+75.00	- STRUCTURE	164	164	--	--	--	--	164
STRUCTURE	- 219+25.00	138	138	--	--	--	--	138
TOTAL		302	302	1	1	1	1	302

FIELD OFFICE TYPE B	
642.5001 FIELD OFFICE TYPE B EACH	
STATION - STATION	
PROJECT	1
TOTAL	1

TRAFFIC CONTOL (PROJECT)	
643.0100 TRAFFIC CONTROL 9327- 02- 71 EACH	
STATION - STATION	
PROJECT	1
TOTAL	1

TRAFFIC CONTROL ITEMS			
		643.0420 TRAFFIC CONTROL BARRICADES TYPE III DAYS	643.0705 TRAFFIC CONTROL WARNING LIGHTS TYPE A DAYS
LOCATION		643.0900 TRAFFIC CONTROL SIGNS DAYS	
WEST OF BRIDGE		495	770
EAST OF BRIDGE		495	770
TOTAL		990	1,540

SAWCUTTING SUMMARY		
		690.0150 SAWING ASPHALT LF
STATION	LOCATION	
215+75	--	30
219+25	--	25
TOTAL		55

CONVENTIONAL SYMBOLS

SECTION LINE	---	SECTION CORNER		R/W MONUMENT	•
QUARTER LINE	---	NOTATION FOR COMBUSTIBLE FLUIDS		NON-MONUMENTED R/W POINT	○
SIXTEENTH LINE	---	NOTATION FOR HIGH VOLTAGE TRANSMISSION LINES		FOUND IRON PIN	!P
NEW REFERENCE LINE	---			VALVE (GAS, WATER, ETC.)	⊙ (TYPE)
NEW R/W LINE	---			SIGN	! SIGN
EXISTING R/W LINE	---			OFF-PREMISE SIGN	!-25 SIGN
PROPERTY LINE	---				
LOT, TIE & OTHER MINOR LINES	---				
CORPORATE LIMITS	---				
UNDERGROUND FACILITY (COMMUNICATIONS, ELECTRIC, ETC.)	---				
FEE ACQUISITION AREA (HATCHING VARIES BY OWNER)	---				
TEMPORARY LIMITED EASEMENT AREA	---				
EASEMENT AREA (HIGHWAY, PERMANENT LIMITED, OR RESTRICTED DEVELOPMENT)	---				
TRANSMISSION STRUCTURES	---				
BUILDING	---				
NATIONAL GEODETIC SURVEY MONUMENT	---				
SIXTEENTH CORNER MONUMENT	---				

CONVENTIONAL ABBREVIATIONS

ACCESS RIGHTS	AR	POINT OF COMPOUND CURVE	PCC
ACRES	AC	POINT OF INTERSECTION	PI
AHEAD	AH	PROPERTY LINE	PL
ALUMINUM	ALUM	RECORDED AS	(100')
AND OTHERS	ET AL	REFERENCE LINE	R/L
BACK	BK	REMAINING	REM
BLOCK	BLK	RIGHT	RT
CENTERLINE	C/L	RIGHT OF WAY	R/W
CERTIFIED SURVEY MAP	CSM	SECTION	SEC
CONCRETE	CONC	SEPTIC VENT	SEPV
COUNTY	CO	SQUARE FEET	SF
COUNTY TRUNK HIGHWAY	CTH	STATE TRUNK HIGHWAY	STH
DISTANCE	DIST	STATION	STA
CORNER	COR	SUBDIVISION	SUBD
DOCUMENT NUMBER	DOC	TANGENT	TAN
EASEMENT	EASE	TELEPHONE PEDESTAL	TP
EXISTING	EX	TEMPORARY LIMITED EASEMENT	TLE
GAS VALVE	GV		
GRID NORTH	GN	TRANSPORTATION PROJECT	TPP
HIGHWAY EASEMENT	HE	PLAT	
IDENTIFICATION	ID	UNITED STATES HIGHWAY	USH
LAND CONTRACT	LC	VOLUME	V
LEFT	LT		
MONUMENT	MON		
NATIONAL GEODETIC SURVEY	NGS		
NUMBER	NO		
OUTLOT	OL		
PAGE	P		
POINT OF TANGENCY	PT		
PERMANENT LIMITED EASEMENT	PLE		
POINT OF BEGINNING	POB		
POINT OF CURVATURE	PC		

CURVE DATA

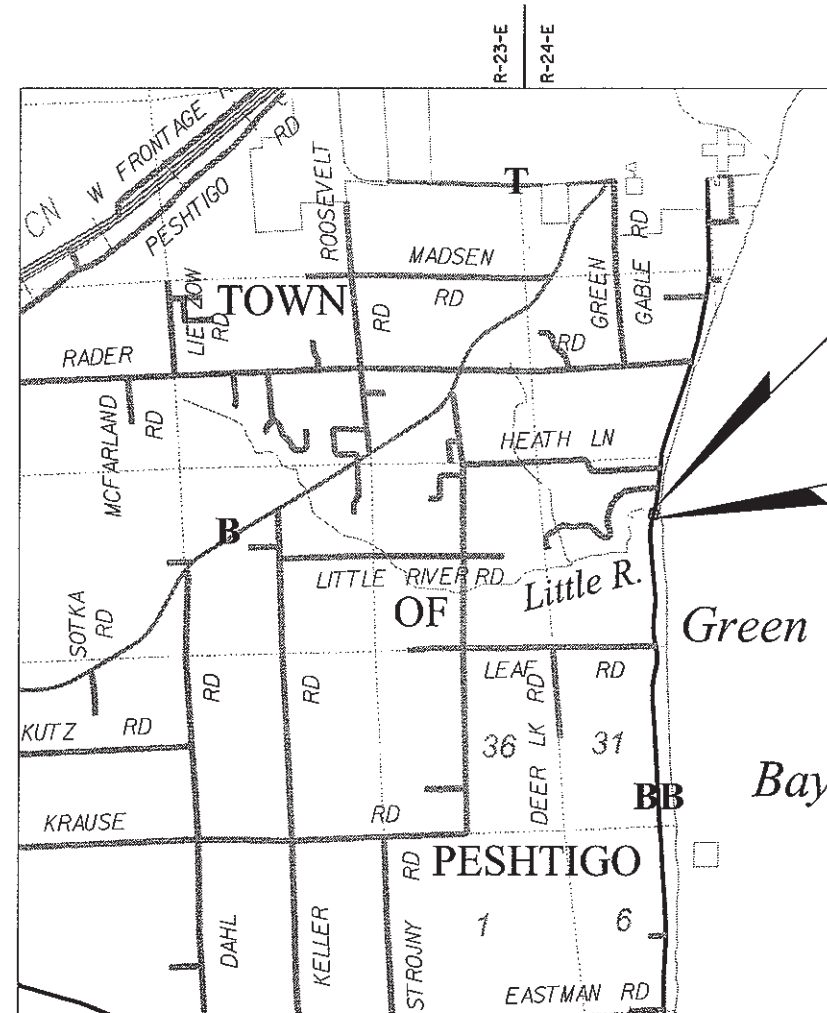
LONG CHORD	LC
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE OR DELTA	Δ
LENGTH OF CURVE	L
TANGENT	T
DIRECTION AHEAD	DA
DIRECTION BACK	DB

CONVENTIONAL UTILITY SYMBOLS

WATER	—W—
GAS	—G—
TELEPHONE	—T—
OVERHEAD	—OH—
TRANSMISSION LINES	—E—
ELECTRIC	—TV—
CABLE TELEVISION	—FD—
FIBER OPTIC	—SAN—
SANITARY SEWER	—SS—
STORM SEWER	—SS—



CAUTION
THIS PLAT IS FOR ILLUSTRATIVE PURPOSES ONLY. DEEDS MUST BE CHECKED TO DETERMINE PROPERTY BOUNDARIES.



R-23-E
R-24-E
T-30-N
T-30-N
T-29-N

END RELOCATION ORDER
STA 218+17.90
1403.86' S AND 3280.65' E FROM
NW COR SECTION 30 T30N, R24E
Y = 128,868.431
X = 804,990.359

BEGIN RELOCATION ORDER
STA 215+47.52
1663.88' S AND 3206.52' E FROM
NW COR SECTION 30 T30N, R24E
Y = 128,608.416
X = 804,916.228

LAYOUT
SCALE 0 1 MILE

TOTAL NET LENGTH OF CENTERLINE = .051 MI.

NOTES:

COORDINATES AND BEARINGS ON THIS PLAT ARE ORIENTED TO THE WISCONSIN COUNTY, MARINETTE COUNTY, NAD 83 (2007), US SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES. PLAT DISTANCES ARE GROUND LENGTH AND MAY BE CONVERTED TO GRID LENGTH BY MULTIPLYING THE DISTANCE BY THE GRID FACTOR PROVIDED ON THE DETAIL SHEETS.

ALL NEW RIGHT OF WAY MONUMENTS WILL BE TYPE 2 (TYPICALLY 1" X 24" IRON PIPE WITH DOT CAP), UNLESS OTHERWISE NOTED, AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

ALL RIGHT-OF-WAY LINES DEPICTED IN THE NON-AQUISITION AREAS ARE INTENDED TO RE-ESTABLISH EXISTING RIGHT-OF-WAY LINES AS DETERMINED FROM PREVIOUS PROJECTS, OTHER RECORDED DOCUMENTS, OR FROM CENTERLINE OF EXISTING PAVEMENTS.

RIGHT OF WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS" OF PUBLIC RECORD.

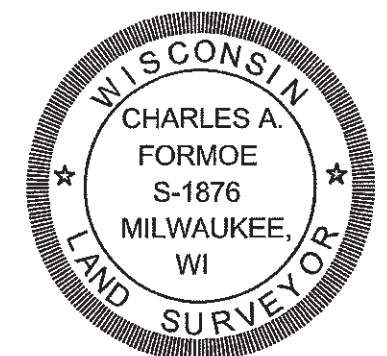
DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO THE REFERENCE LINES.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

FOR THE LATEST ACCESS/DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN GREENBAY, WISCONSIN.

R/W PROJECT NUMBER 9327-02-00	SHEET NUMBER	TOTAL SHEETS
R/W PROJECT NUMBER	4.01	2
PLAT OF RIGHT OF WAY REQUIRED FOR LEAF ROAD - HEATH LANE (CTH BB BRIDGE B-38-146)		
CTH BB	MARINETTE COUNTY	
CONSTRUCTION PROJECT NUMBER 9327-02-71		

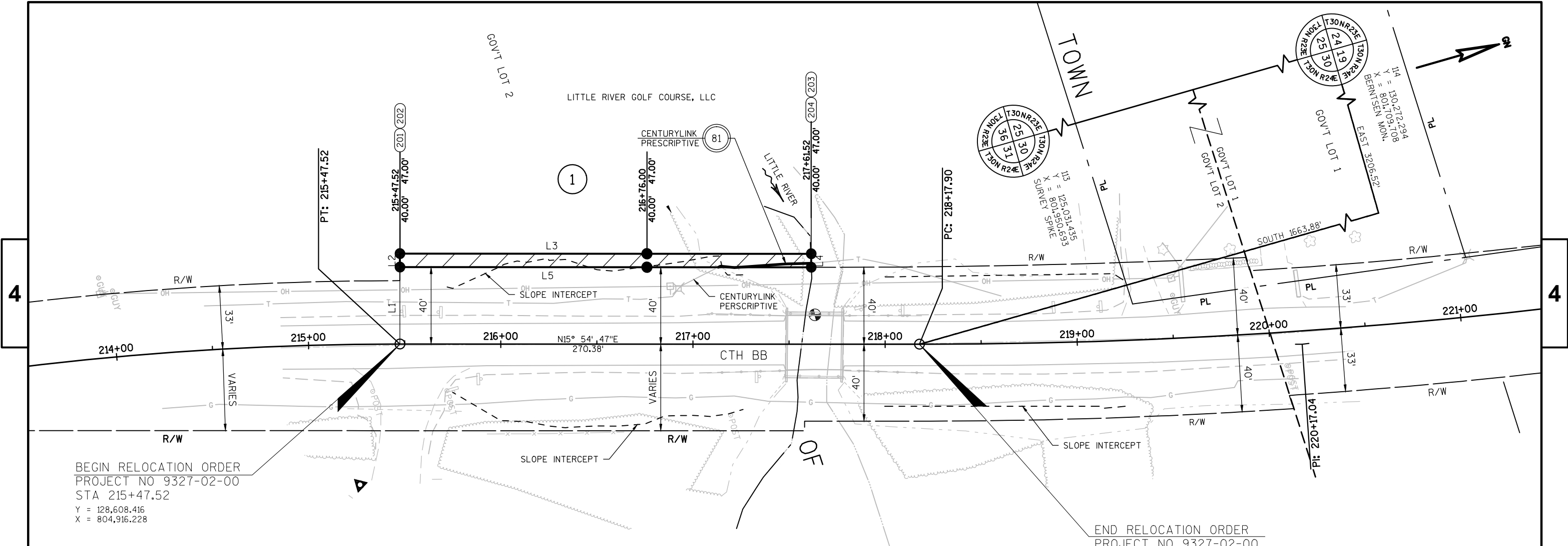
Mead & Hunt



Charles A. Formoe

CHARLES A. FORMOE
S-1876

REVISION DATE	STATE OF WISCONSIN MARINETTE COUNTY
APPROVED FOR MARINETTE COUNTY DATE: 12/23/15	(Signature)



BEGIN RELOCATION ORDER
PROJECT NO 9327-02-00
STA 215+47.52
Y = 128,608.416
X = 804,916.228

END RELOCATION ORDER
PROJECT NO 9327-02-00
STA 218+17.90
Y = 128,868.431
X = 804,990.359

Line Table		
POINT #	Direction	Length
L1	N74°05'13"W	40.00
L2	N74°05'13"W	7.00
L3	N15°54'47"E	214.00
L4	S74°05'13"E	7.00
L5	S15°54'47"W	214.00

POINT TABLE		
POINT NUMBER	NORTHING	EASTING
201	128619.383	804877.761
202	128621.302	804871.029
203	128827.101	804929.703
204	128825.182	804936.435

OUTLOT 1
ASSESSOR'S PLAT 7

PI STA = 212+81.25
Y = 128347.656
X = 804841.884
DELTA = 18°48'35"
D = 3°30'00"
T = 271.15'
L = 537.42'
R = 1637.02'
PC STA = 210+10.10
PT STA = 215+47.52

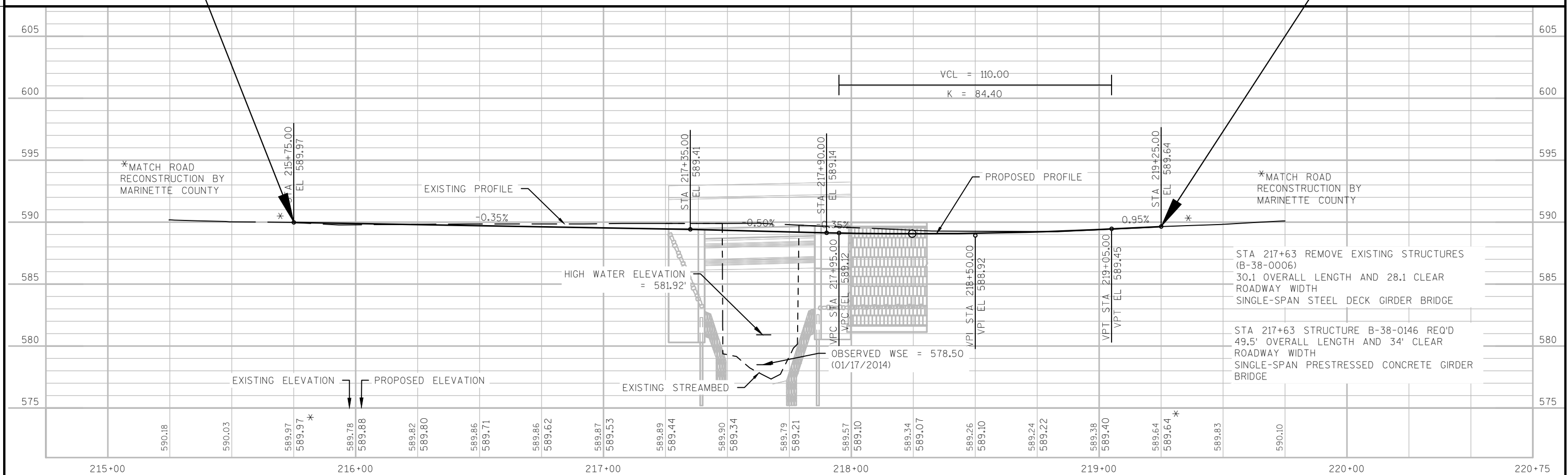
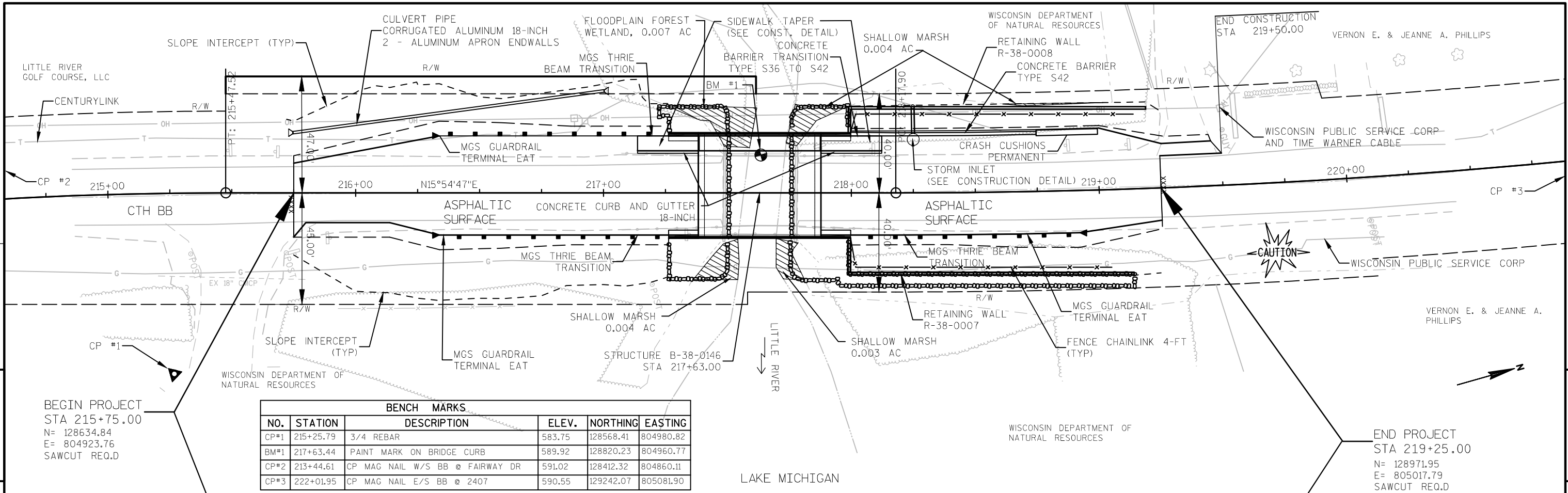
PI STA = 220+17.04
Y = 129059.944
X = 805044.961
DELTA = 7°57'11"
D = 2°00'00"
T = 199.14'
L = 397.65'
R = 2864.79'
PC STA = 218+17.90
PT STA = 222+15.55

UTILITY SCHEDULE OF INTEREST REQUIRED		
UTILITY NUMBER	OWNER(S)	INTEREST REQUIRED
81	CENTURYLINK	RELEASE OF RIGHTS

SCHEDULE OF LANDS AND INTERESTS REQUIRED					
PARCEL NUMBER	OWNER(S)	INTEREST REQUIRED	R/W NEW SF	R/W EXISTING SF	R/W TOTAL SF
1	LITTLE RIVER GOLF COURSE, LLC	FEE	1498	0	1498

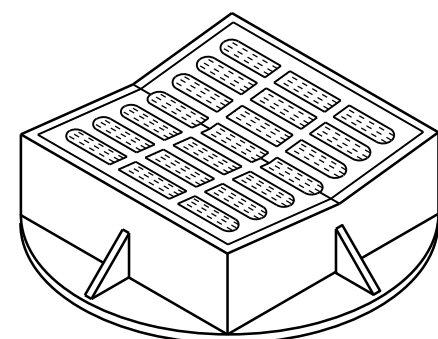
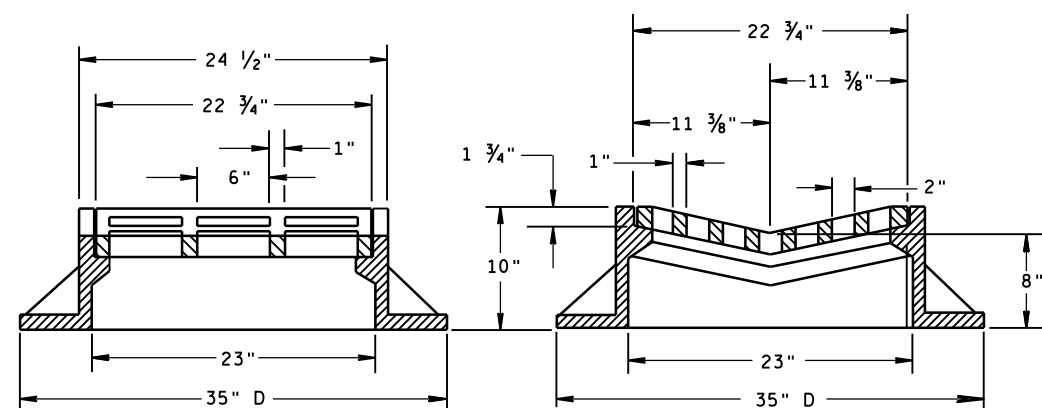
NOTES:
EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINTS OF REFERENCE:
TOWN OF PESHTIGO HIGHWAY PROJECT (1955) DOCUMENTS: Vol.221, Pg.425, Doc. 278478; Vol.221, Pg.427, Doc. 278479;
Vol.221, Pg.461, Doc. 278510; Vol.221, Pg.50, Doc. 278041,

REVISION DATE JAN. 12, 2016	DATE January 12, 2016	SCALE, FEET 0 25 50	HWY: CTH BB		STATE R/W PROJECT NUMBER 9327-02-00		PLAT SHEET 4.02	
			COUNTY: MARINETTE		CONSTRUCTION PROJECT NUMBER 9327-02-71		PS&E SHEET	

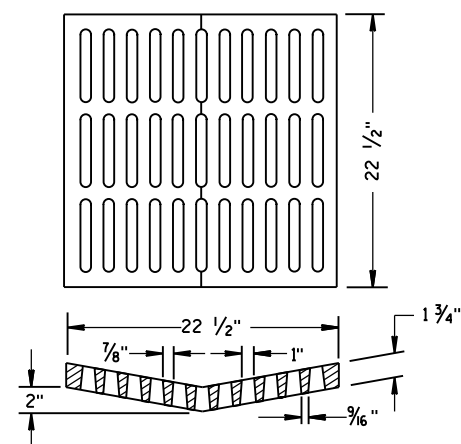


Standard Detail Drawing List

08A05-19B	INLET COVERS TYPE B, B-A, C, MS, MS-A, & WM
08A08-01	CATCH BASINS 3-FT, 4-FT, 5-FT AND 6-FT DIAMETER
08D01-18	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08E11-02	TURBIDITY BARRIER
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
12A03-10	NAME PLATE (STRUCTURES)
14B08-02A	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02B	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02C	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02D	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-02E	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B33-01G	CONCRETE BARRIER SINGLE SLOPE 42" THRIE BEAM ANCHOR
14B33-01H	CONCRETE BARRIER SINGLE SLOPE 42" THRIE BEAM ANCHOR
14B39-01C	36-INCH SSCB TO 42-INCH SSCB HEIGHT TRANSITION
14B42-03A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-02A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-04A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04E	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04F	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04G	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04I	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04J	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04K	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04L	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15B03-15A	FENCE CHAIN LINK
15B03-15B	FENCE CHAIN LINK
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-07	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-16A	PAVEMENT MARKING (MAINLINE)

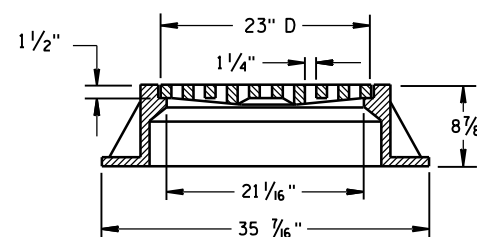
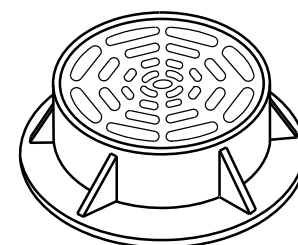
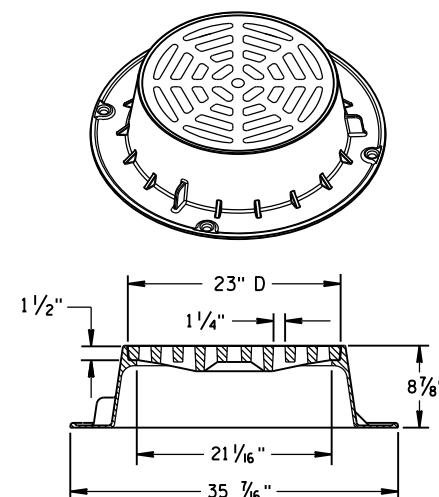


TYPE "B"



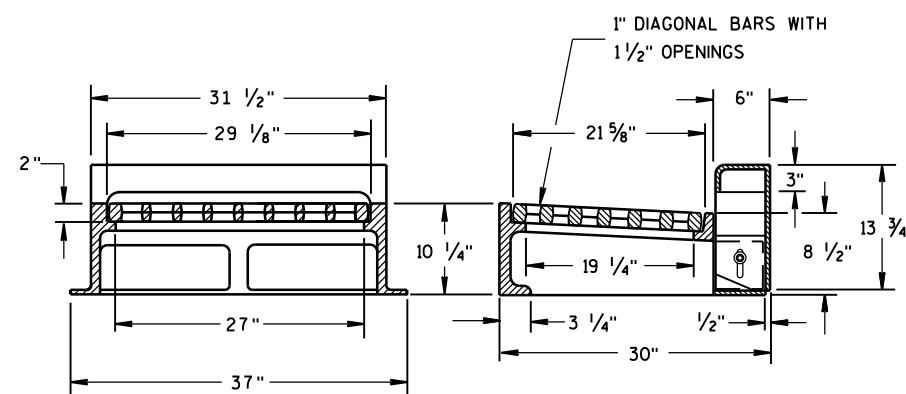
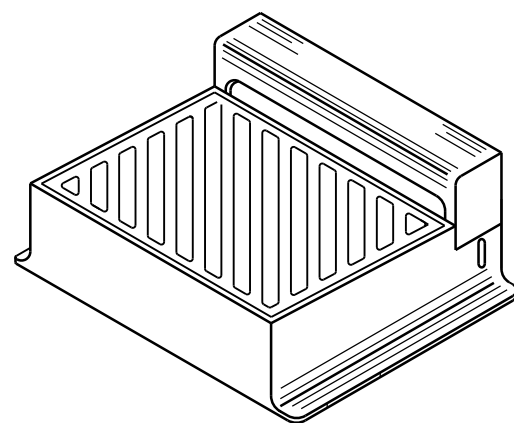
ALTERNATIVE GRATE FOR TYPE "B" COVER

USE WHERE PEDESTRIAN OR BICYCLE TRAFFIC IS POSSIBLE.
NOTED AS TYPE B-A ON THE DRAINAGE TABLE



TYPE "C"

NOTE: EITHER CASTING IS ACCEPTABLE



NOTE: CURB BOX HEIGHT ADJUSTABLE 6" TO 9"

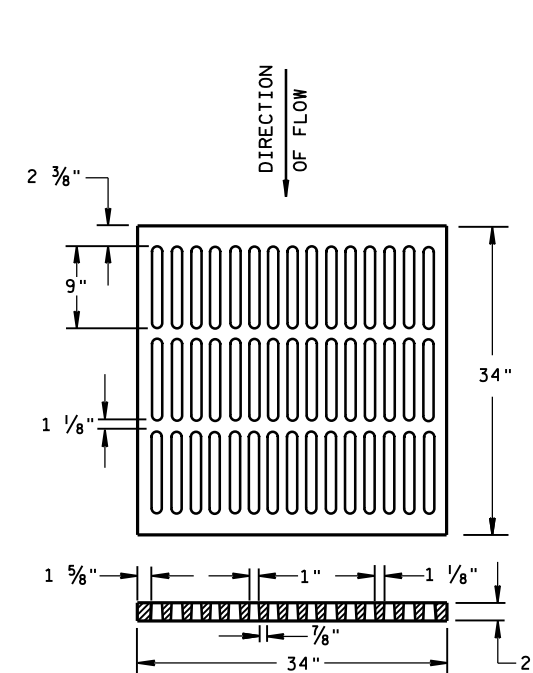
TYPE "WM"

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

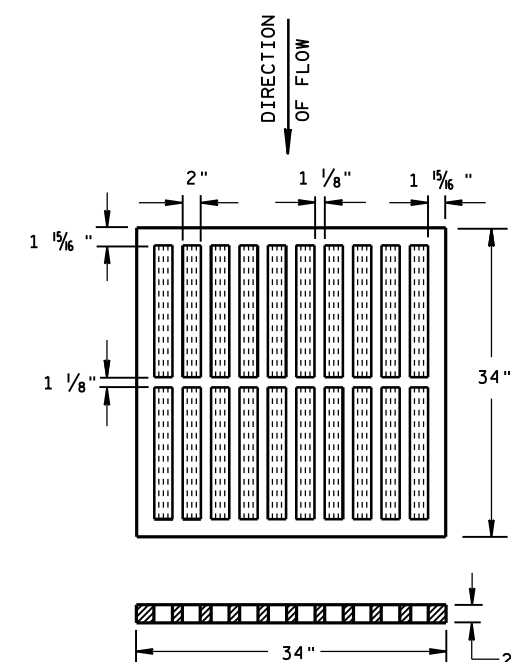
DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR CATCH BASIN, MANHOLE AND INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.



ALTERNATIVE TYPE "MS"

USE WHERE PEDESTRIAN OR BICYCLE TRAFFIC IS PERMITTED
NOTED AS TYPE MS-A ON THE DRAINAGE TABLE



TYPE "MS"

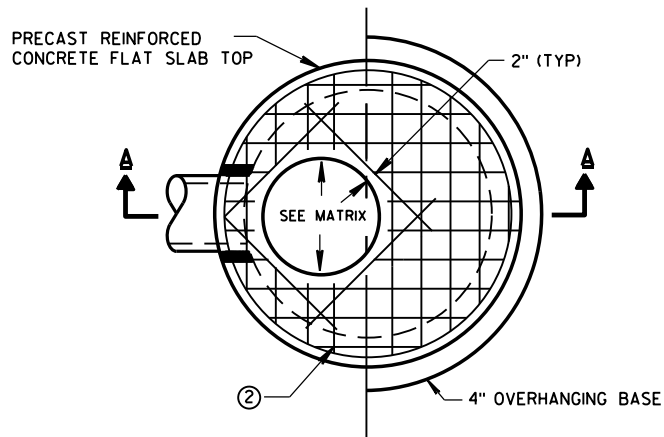
USE ON FREEWAYS AND EXPRESSWAYS
NOTED AS TYPE MS ON DRAINAGE TABLE

**INLET COVERS
TYPE B, B-A, C,
MS, MS-A, & WM**

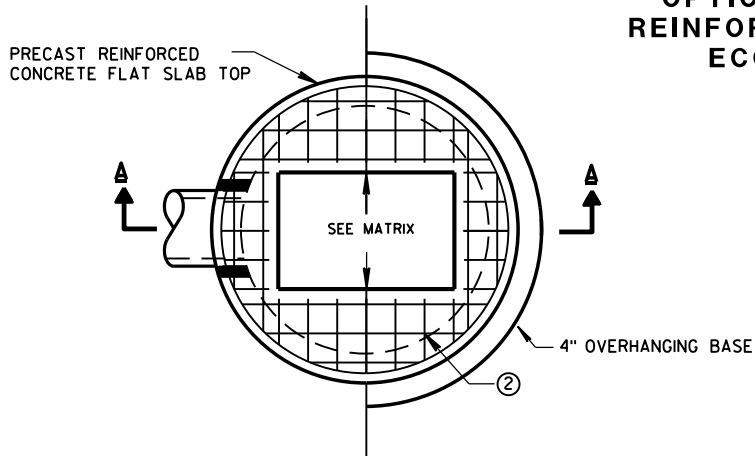
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/27/2013
DATE
FHWA

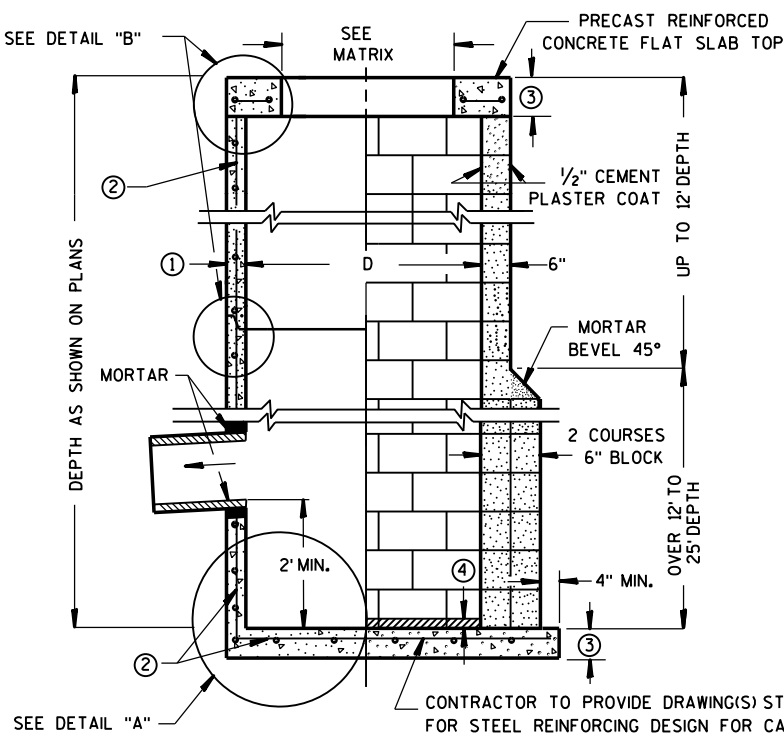
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



PLAN VIEW CIRCULAR OPENING



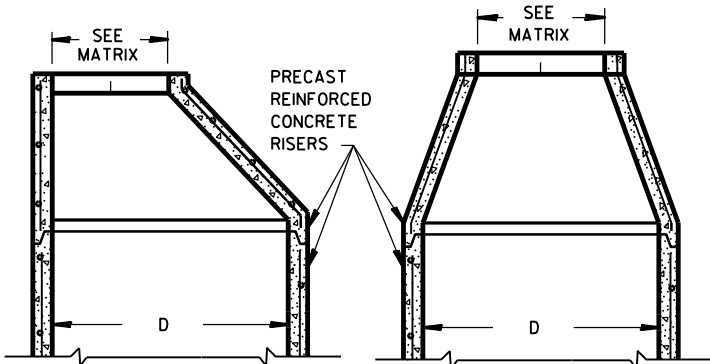
PLAN VIEW RECTANGULAR OPENING



SECTION A-A

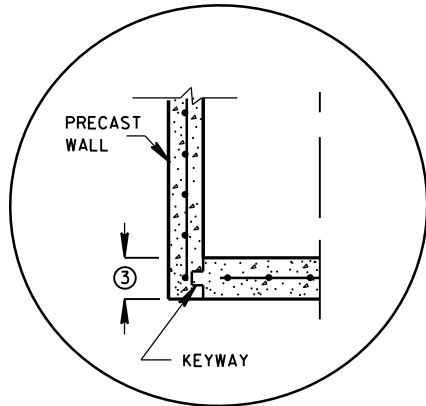
PRECAST REINFORCED
CONCRETE WITH
MONOLITHIC BASE

CONCRETE BLOCK WITH CAST-
IN-PLACE OR PRECAST
REINFORCED CONCRETE BASE ②

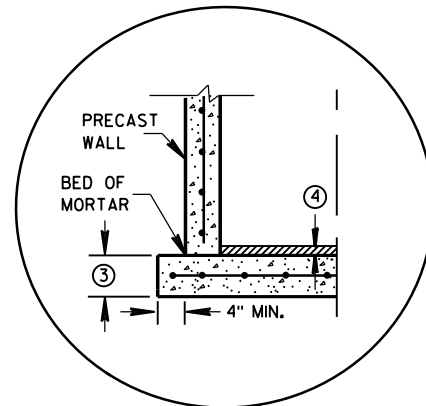


OPTIONAL PRECAST
REINFORCED CONCRETE
ECCENTRIC TOP

OPTIONAL PRECAST
REINFORCED CONCRETE
CONCENTRIC TOP



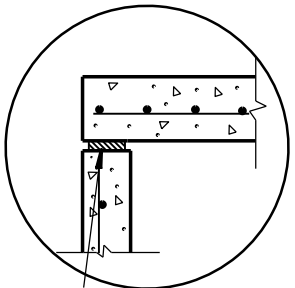
PRECAST REINFORCED
CONCRETE WITH INTEGRAL BASE OPTION



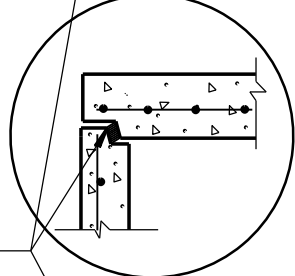
SEPARATE PRECAST REINFORCED
CONCRETE BASE OPTION

DETAIL "A"

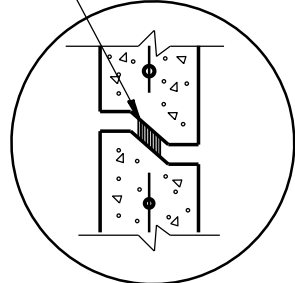
JOINTS TO BE SEALED WITH
A BUTYL RUBBER SEAL PER
SEALANT MANUFACTURERS
RECOMMENDATIONS
CONFORMING TO ASTM C 990
(TYP)



TOP WITH PLAIN END JOINT

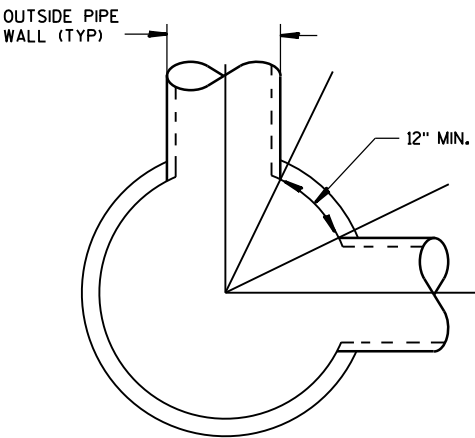


TOP WITH TONGUE AND GROOVE JOINT



RISER WITH TONGUE AND GROOVE JOINT

DETAIL "B"



DETAIL "C"

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS. UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST CATCH BASIN UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

PRECAST REINFORCED CONCRETE CONE TOPS (ECCENTRIC OR CONCENTRIC) OR PRECAST REINFORCED CONCRETE FLAT SLAB TOPS MAY BE USED ON CONCRETE BLOCK STRUCTURES. THE TOPS SHALL BE INSTALLED ON A BED OF MORTAR.

ECCENTRIC CONE TOPS MAY BE USED ON ALL STRUCTURES, AND CONCENTRIC CONE TOPS SHALL BE USED ONLY ON STRUCTURES 5 FEET OR LESS IN DEPTH, UNLESS OTHERWISE DIRECTED BY THE ENGINEER.

STEPS MEETING AASHTO M199 AND THE FOLLOWING REQUIREMENTS SHALL BE INSTALLED IN ALL STRUCTURES OVER 5 FEET IN DEPTH: 16 INCH C-C MAXIMUM SPACING; PROJECT A MINIMUM CLEAR DISTANCE OF 4 INCHES FROM THE WALL AT THE POINT OF EMBEDMENT; MINIMUM LENGTH OF 10 INCHES; MINIMUM WALL EMBEDMENT OF 3 INCHES. FERROUS METAL STEPS NOT PAINTED OR TREATED TO RESIST CORROSION SHALL HAVE A MINIMUM CROSS SECTIONAL DIMENSION OF 1 INCH.

STEPS OF APPROVED POLYPROPYLENE PLASTIC COATED REINFORCEMENT BAR ARE ACCEPTABLE. REINFORCING BAR MUST BE A MINIMUM OF 1/2 INCH AND MEET THE REQUIREMENTS OF ASTM A615.

CERTIFICATION SHALL BE PROVIDED THAT INSTALLED STEPS WHEN TESTED IN ACCORDANCE WITH SECTION 10 OF AASHTO T280 CAN WITHSTAND A VERTICAL LOAD OF 800 LBS. AND A HORIZONTAL LOAD OF 400 LBS.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M199.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

CONCRETE BLOCK WILL NOT BE PERMITTED FOR STRUCTURES GREATER THAN 4 FEET IN DIAMETER.

4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "C".

- MINIMUM WALL THICKNESS SHALL BE 4 INCHES FOR 3-FT, 5 INCHES FOR 4-FT, 6 INCHES FOR 5-FT AND 7 INCHES FOR 6-FT DIAMETER PRECAST CATCH BASINS.
- FOR PRECAST CATCH BASINS PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.
- PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER OF 48" AND LESS SHALL HAVE A MINIMUM THICKNESS OF 6". PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER LARGER THAN 48" SHALL HAVE A MINIMUM THICKNESS OF 8".
- 1" CONCRETE KEY POURED AFTER INSTALLATION. 2" SUMP MEASURED FROM TOP OF KEY.

CATCH BASIN COVER OPENING MATRIX

CATCH BASIN SIZE	INLET COVER TYPE OPENING SIZE (FT)	ALL A'S	ALL B'S	BW	C	F	ALL H'S	S	T	V	WM	Z
3-FT	2X2	X	X					X		X		
	2 DIA.				X							X
4-FT- 6-FT	2X2	X	X							X		
	2X2.5			X				X	X	X	X	
	2 DIA.				X							X
	2X3						X					
	2.5X3					X						

PIPE MATRIX

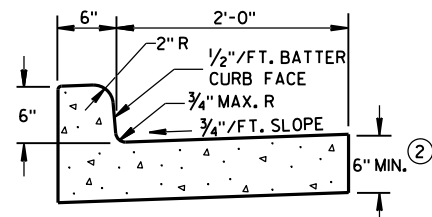
CATCH BASIN SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18
5-FT	36	24
6-FT	42	30

CATCH BASINS 3-FT,
4-FT, 5-FT AND
6-FT DIAMETER

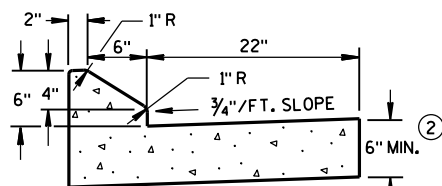
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/5/2012 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

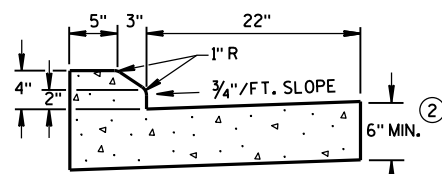
CATCH BASINS 3-FT, 4-FT, 5-FT AND 6-FT DIAMETER



TYPES A & D ①

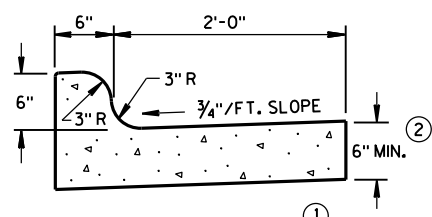


6" SLOPED CURB TYPES G & J ①



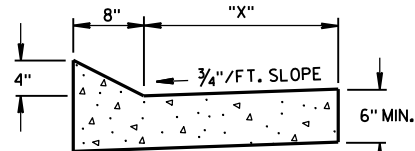
4" SLOPED CURB TYPES G & J ①

CONCRETE CURB & GUTTER 30"



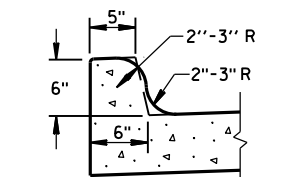
TYPES K & L ①

CONCRETE CURB & GUTTER 30"

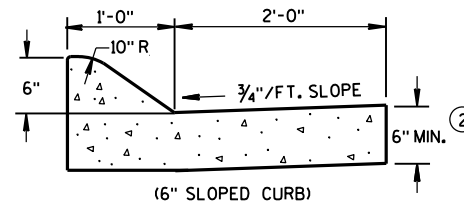


TYPES TBT & TBT ①
CONCRETE CURB & GUTTER

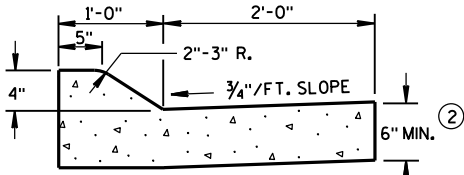
TBT & TBT	"X"
30"	22"
36"	28"



OPTIONAL CURB SHAPE
FOR TYPES K & L ①

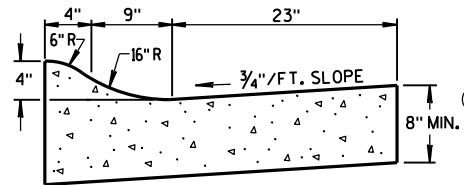


(6" SLOPED CURB)



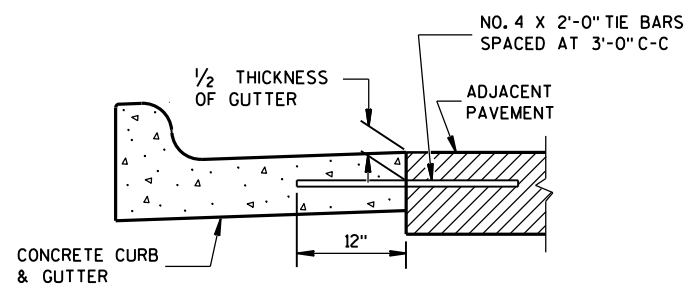
(4" SLOPED CURB)

TYPES A & D ①

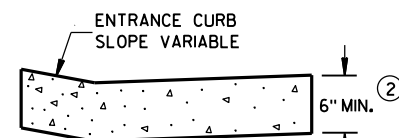


4" SLOPED CURB TYPES R & T ① ④

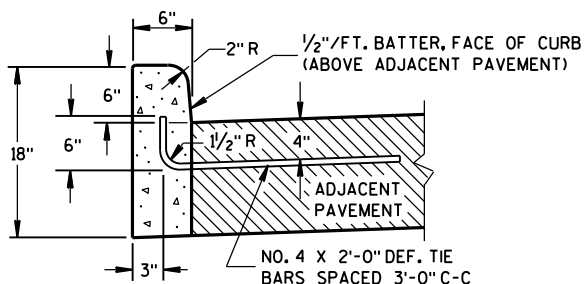
CONCRETE CURB & GUTTER 36"



TYPICAL TIE BAR LOCATION ①

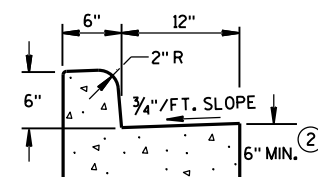


DRIVEWAY ENTRANCE CURB
(WHEN DIRECTED BY THE ENGINEER)

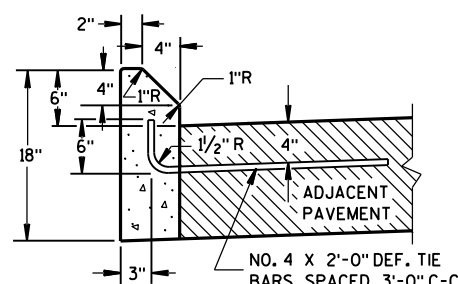


TYPES A & D ①

CONCRETE CURB



TYPES A & D
CONCRETE CURB & GUTTER 18"



TYPES G & J ①

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

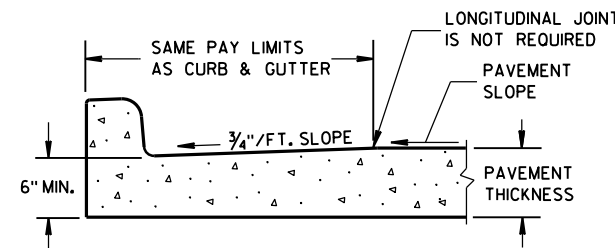
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

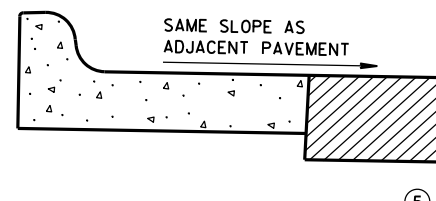
WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

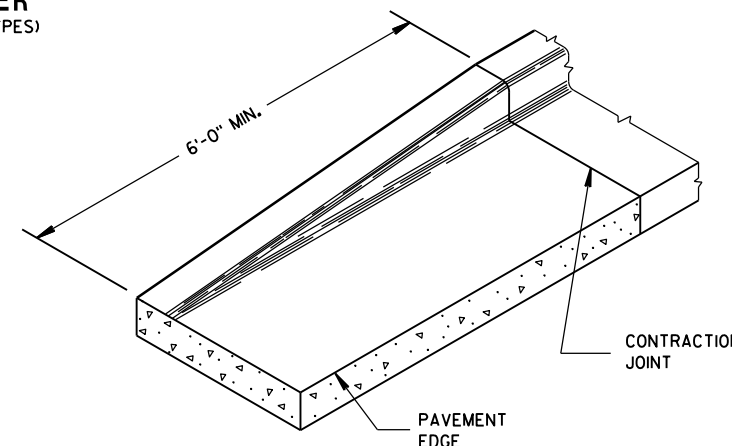
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ④ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑤ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



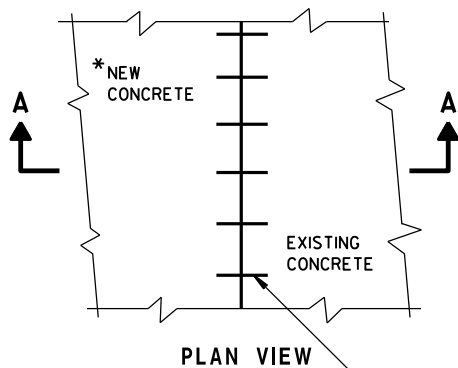
PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER



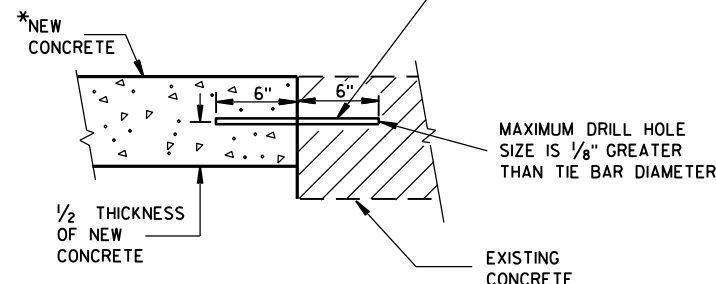
REVERSE SLOPE GUTTER
(TYPICAL FOR ALL CURB & GUTTER TYPES)



END SECTION CURB & GUTTER



PLAN VIEW



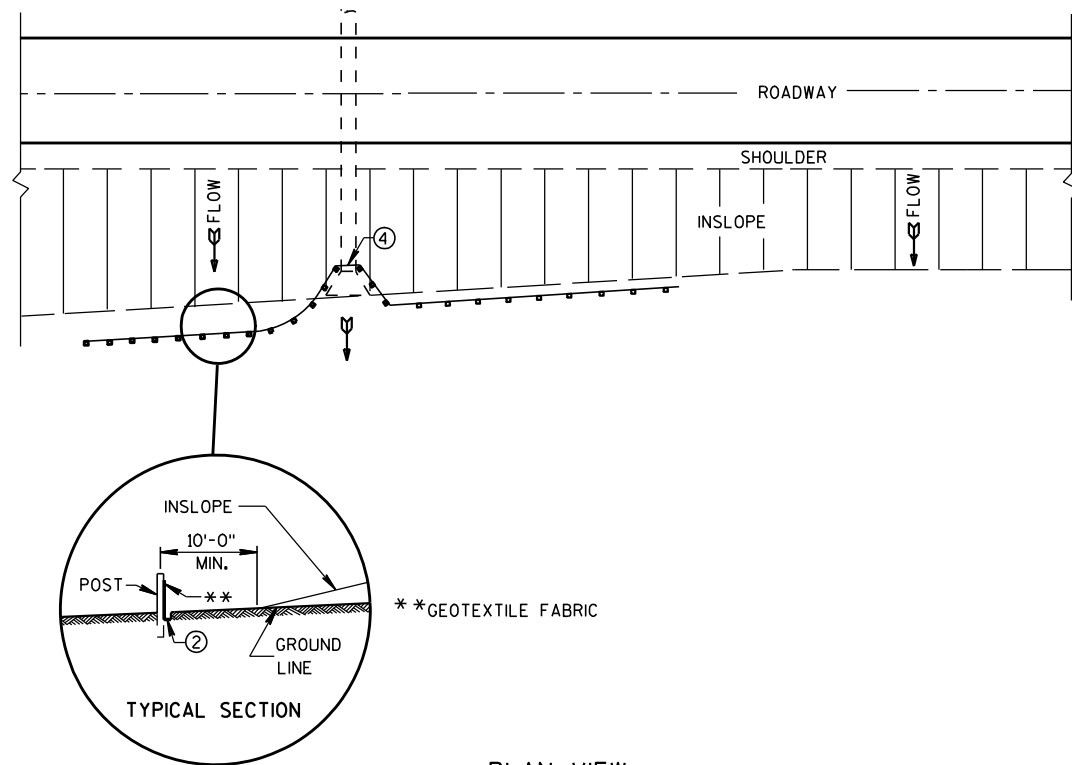
SECTION A-A
TIE BARS DRILLED
INTO EXISTING PAVEMENT

CONCRETE CURB, CONCRETE
CURB & GUTTER AND TIES

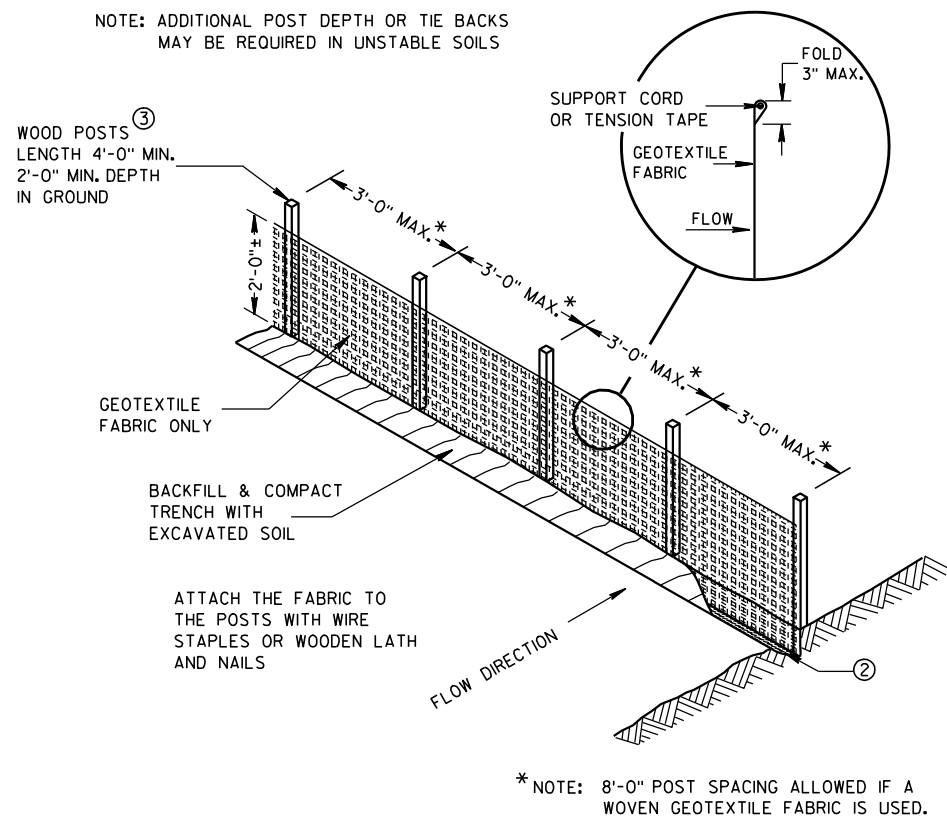
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
FHWA

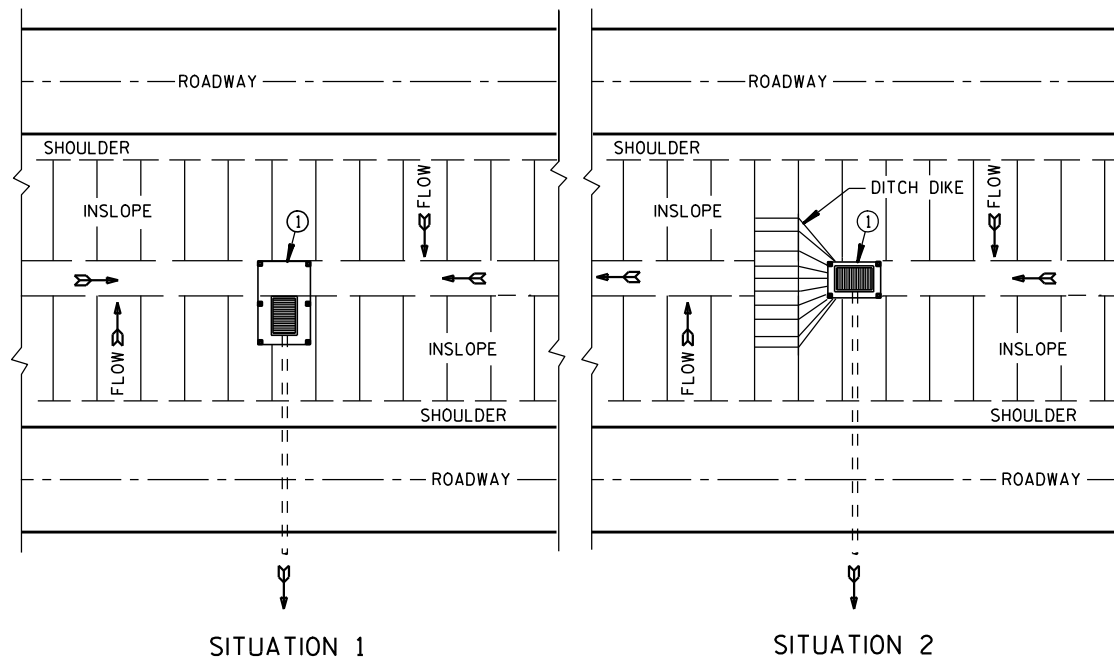
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



TYPICAL APPLICATION OF SILT FENCE

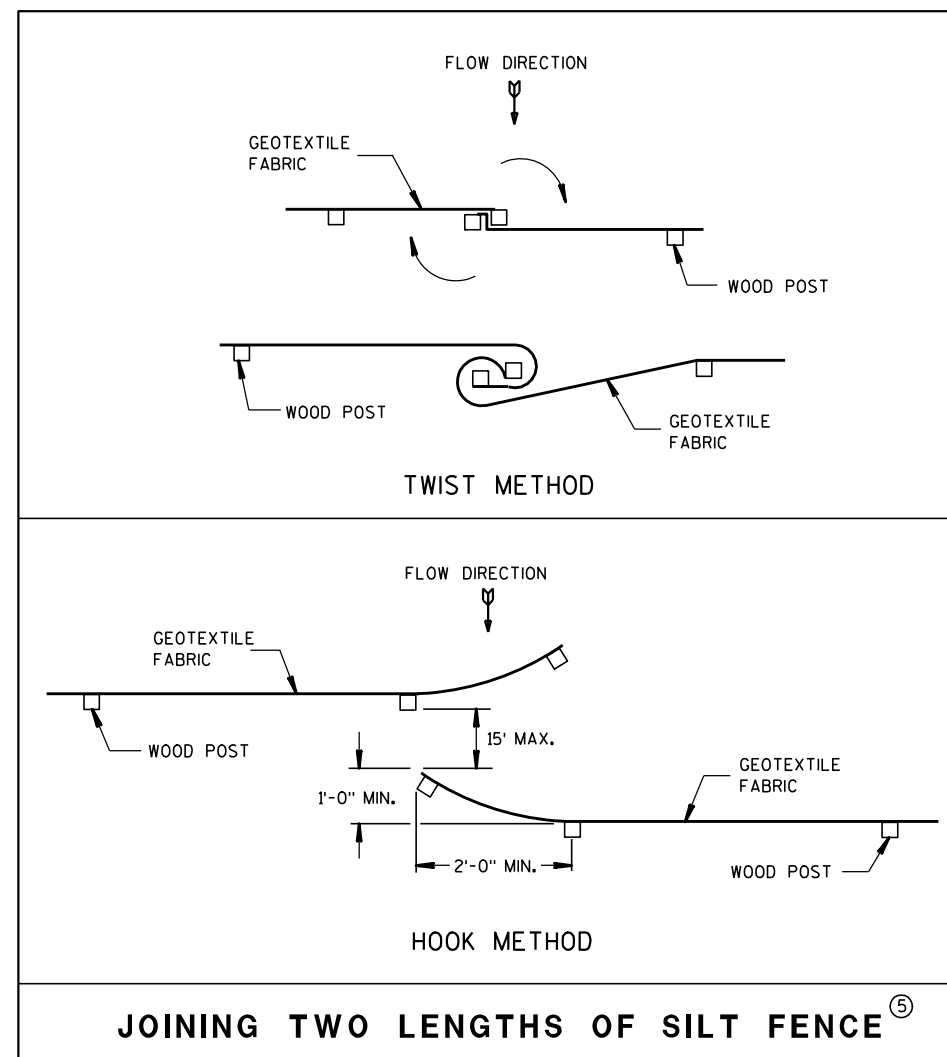


SILT FENCE



PLAN VIEW

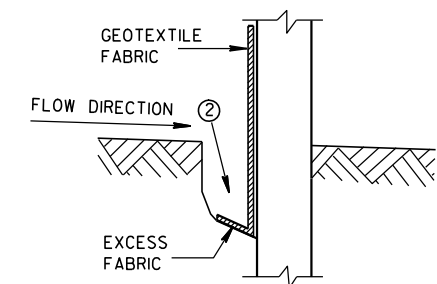
SILT FENCE AT MEDIAN SURFACE DRAINS



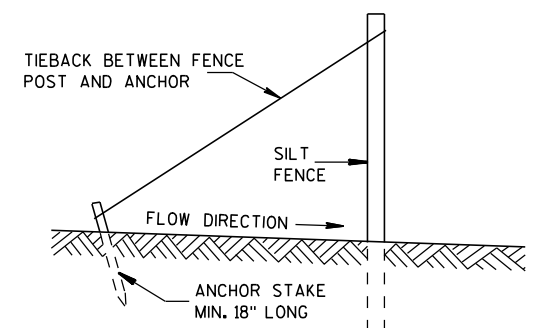
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK (WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

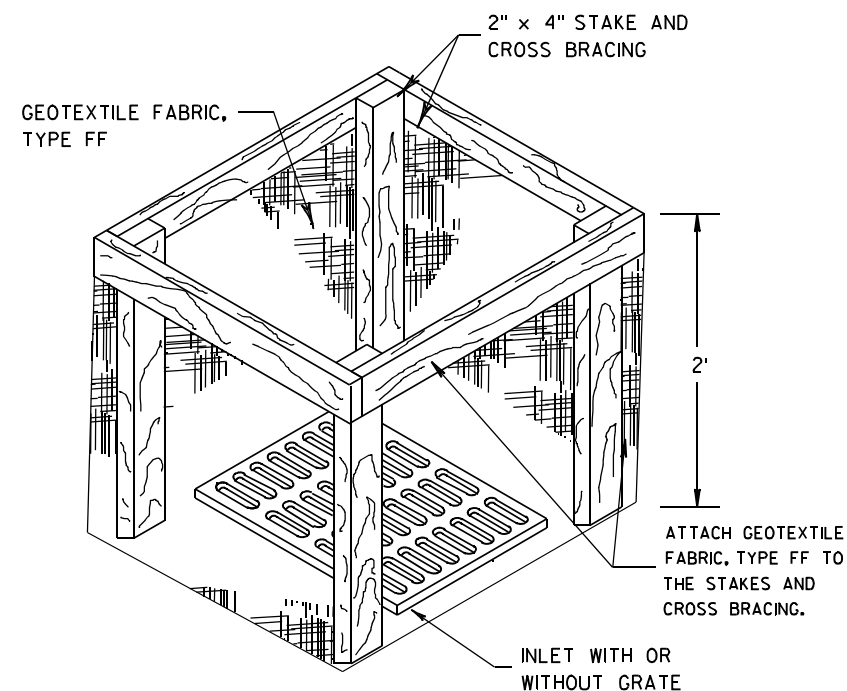
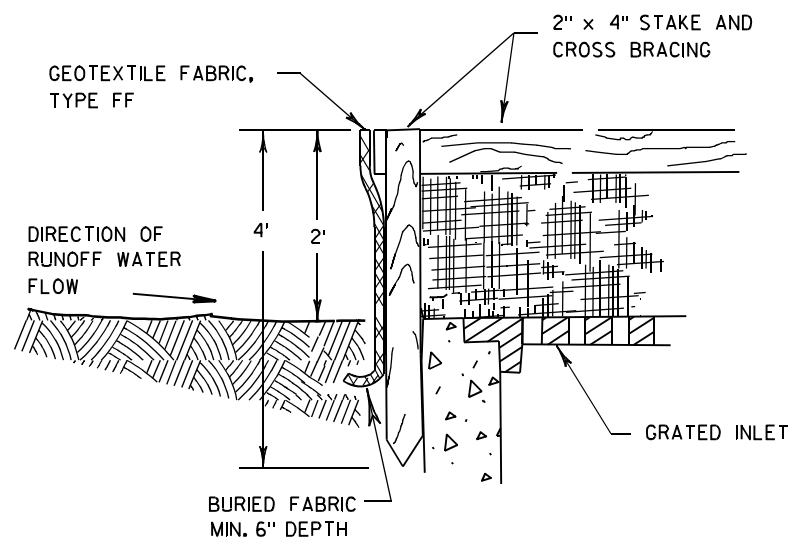
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4-29-05
DATE

FHWA

/S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



INLET PROTECTION, TYPE A

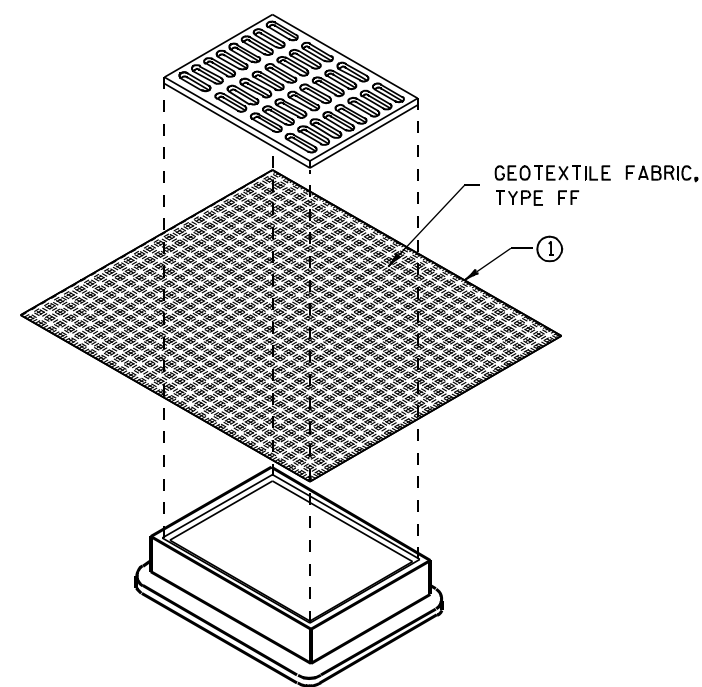
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

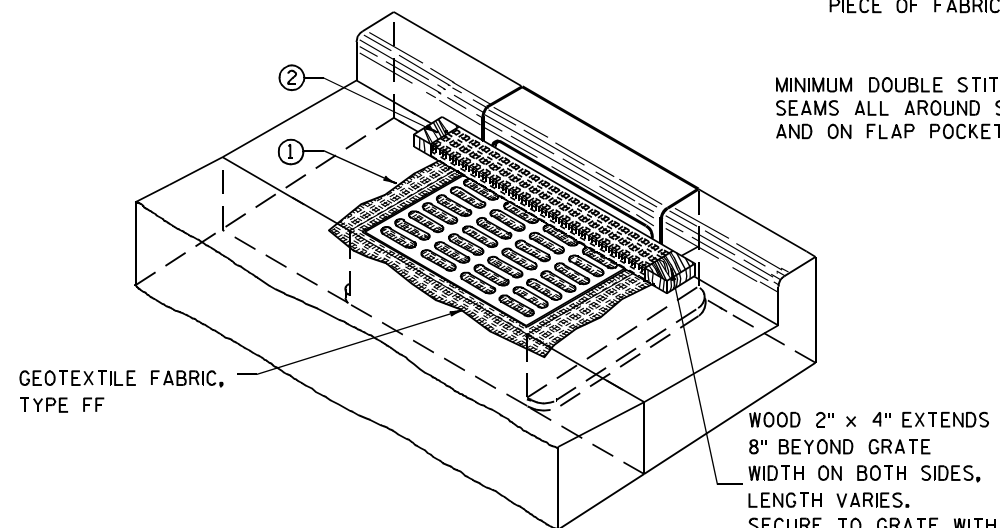
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

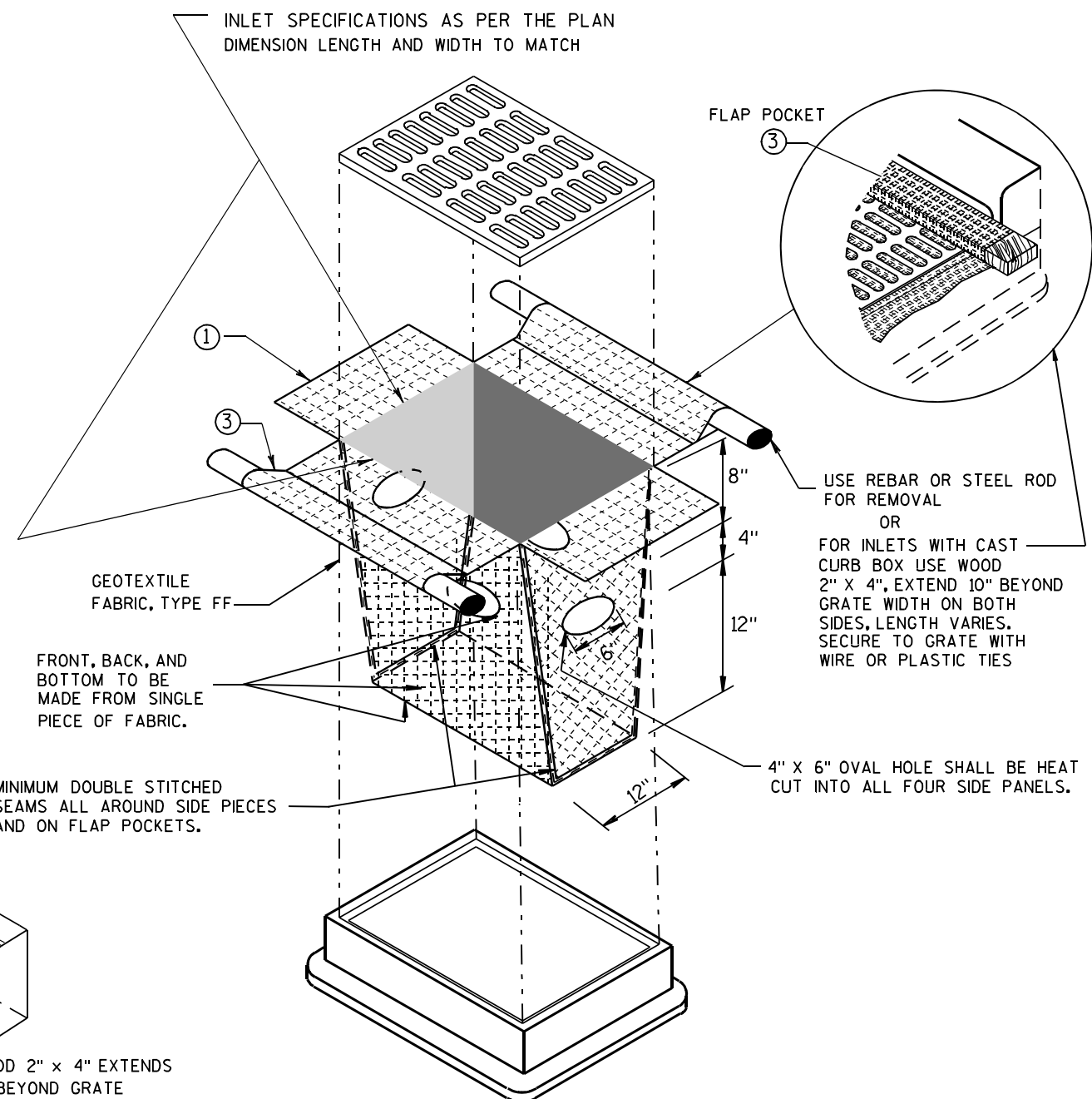
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLOWER THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

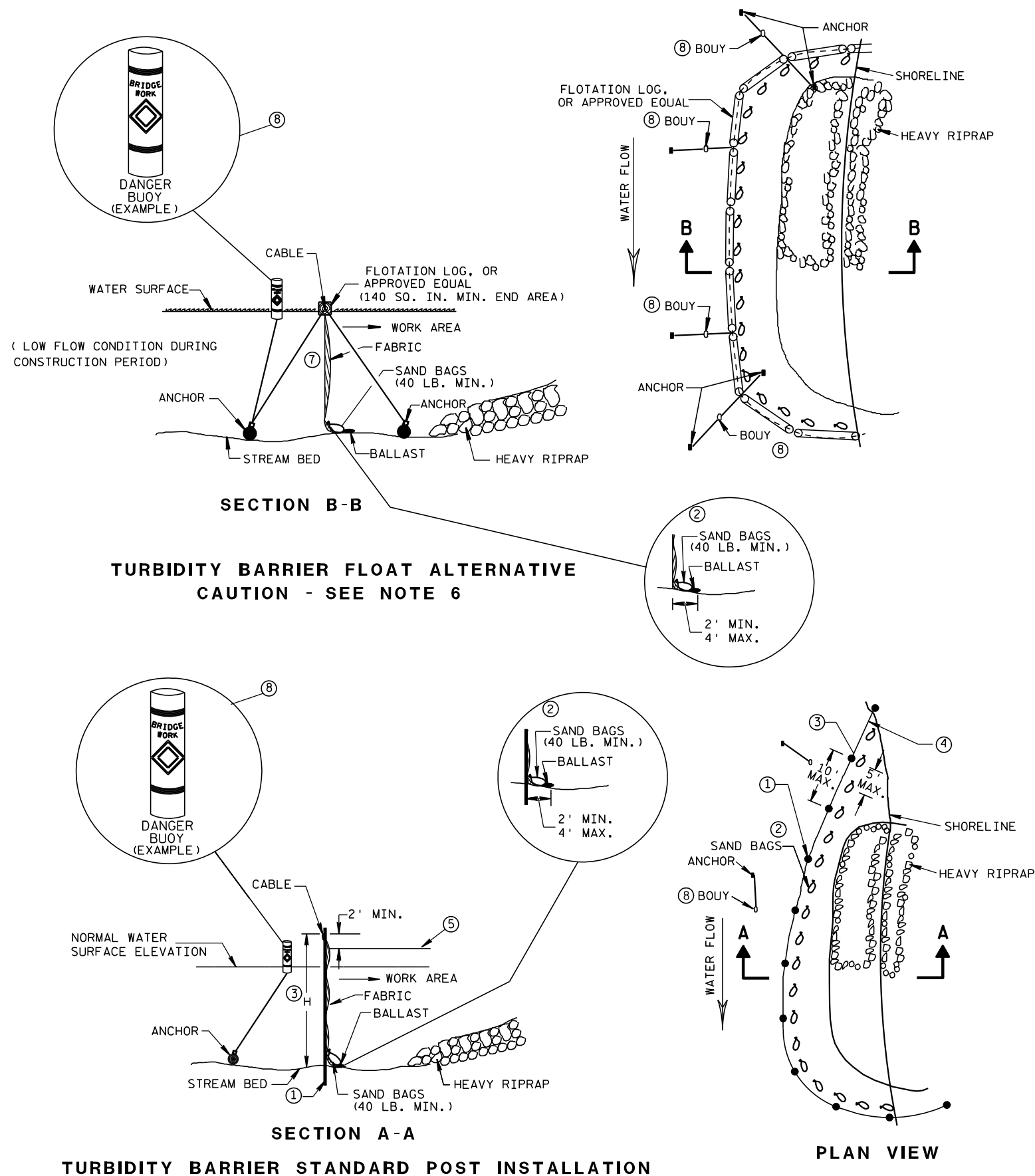
THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



INLET PROTECTION, TYPE D

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

INLET PROTECTION TYPE A, B, C, AND D	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10/16/02 DATE	/S/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

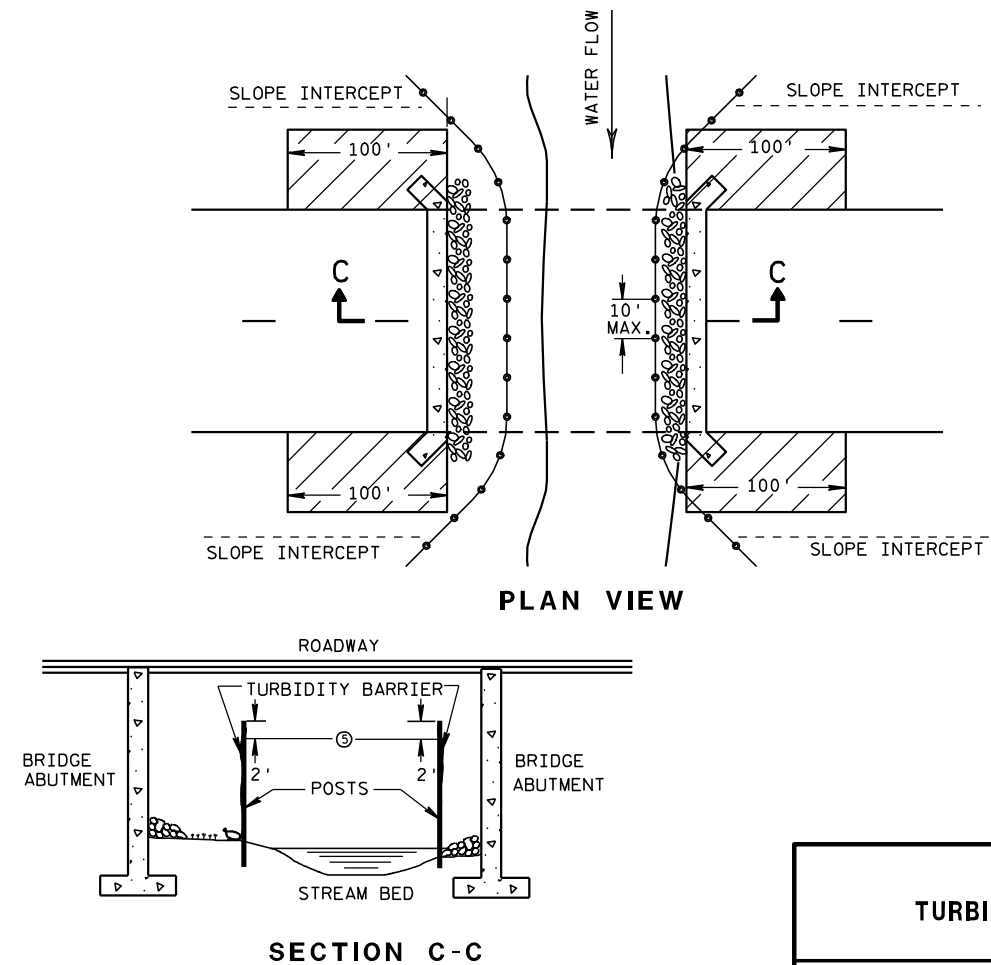


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

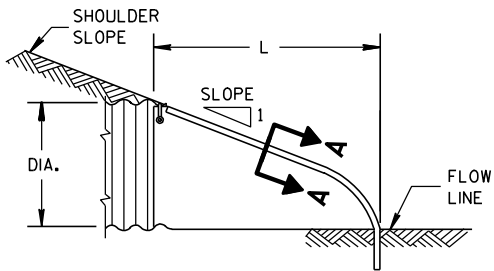
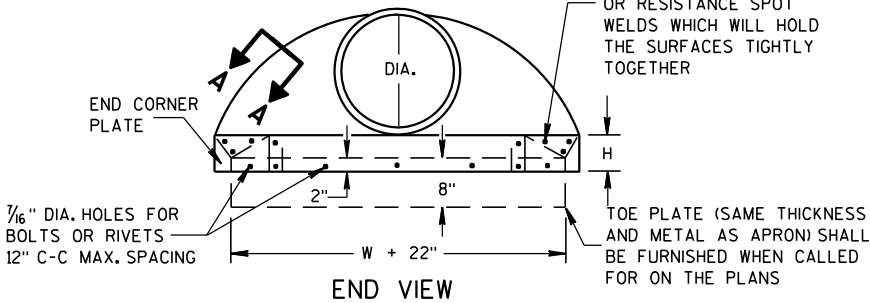
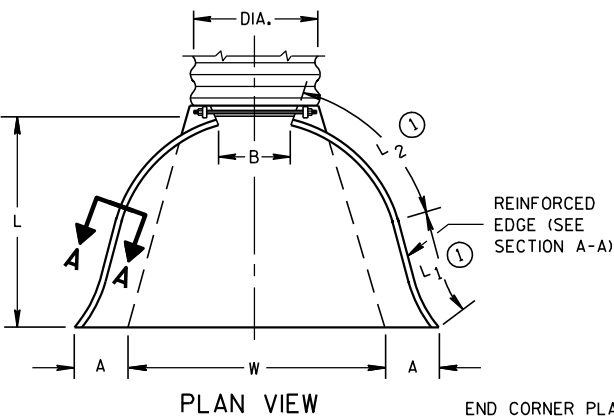
6/04/02
DATE

FWHA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

METAL APRON ENDWALLS											
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")		
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.

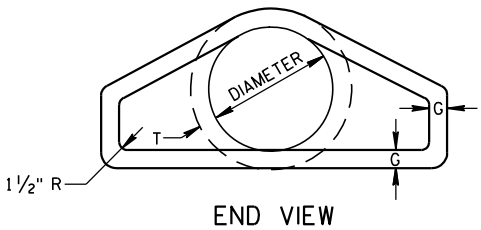
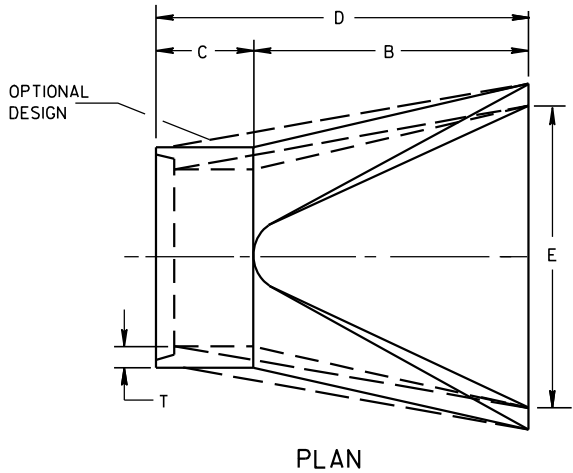
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



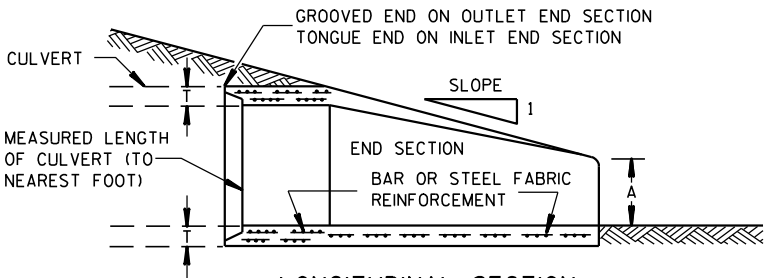
SIDE ELEVATION
METAL ENDWALLS

REINFORCED CONCRETE APRON ENDWALLS											
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE			
	T	A	B	C	D	E	G				
12	2	4	24	48 1/8	72 1/8	24	2	3 to 1			
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1			
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1			
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1			
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1			
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1			
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1			
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1			
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1			
48	5	24	72	26	98	84	5	3 to 1			
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1			
60	6	30-35	60	39	99	96	5	2 to 1			
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1			
72	7	24-36	78	21	99	108	6	2 to 1			
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1			
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1			
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1			

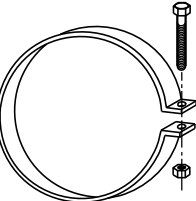
* MINIMUM
** MAXIMUM



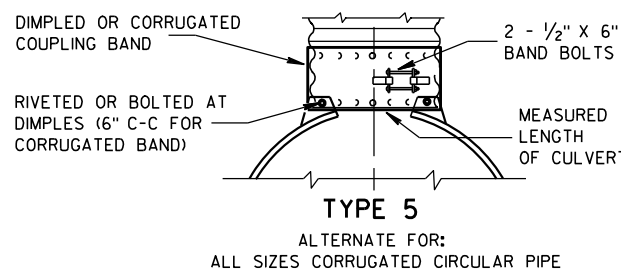
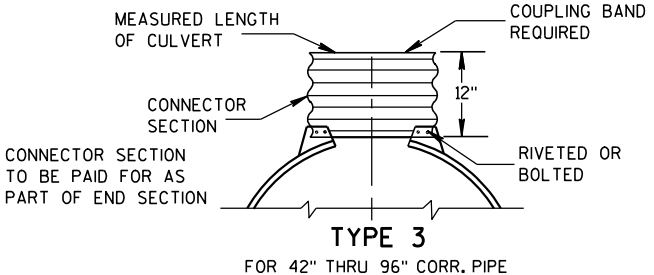
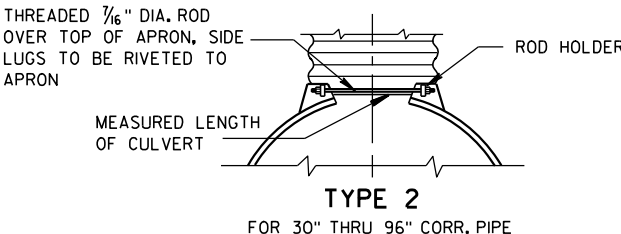
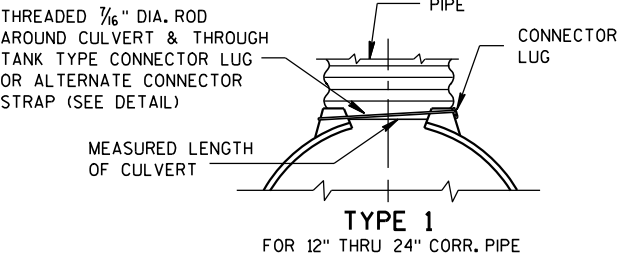
LONGITUDINAL SECTION
CONCRETE ENDWALLS



1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



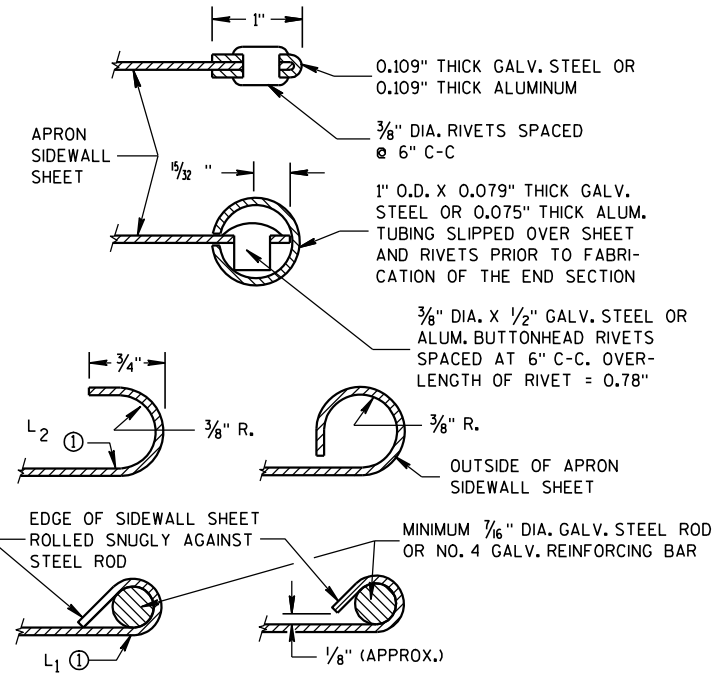
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VICE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

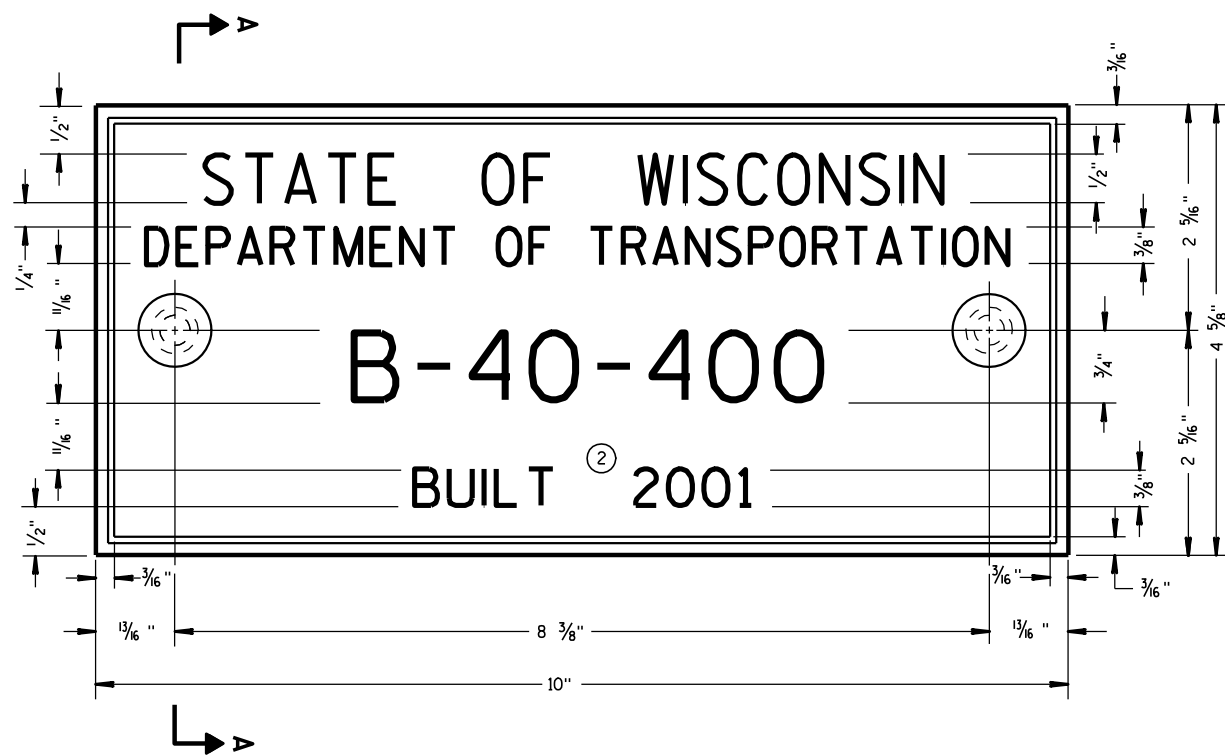
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

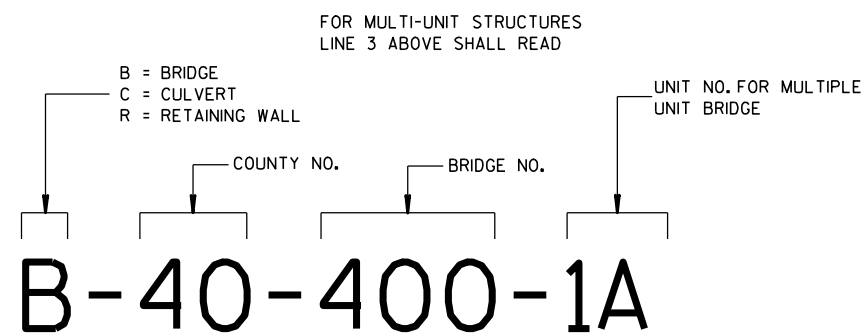
APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



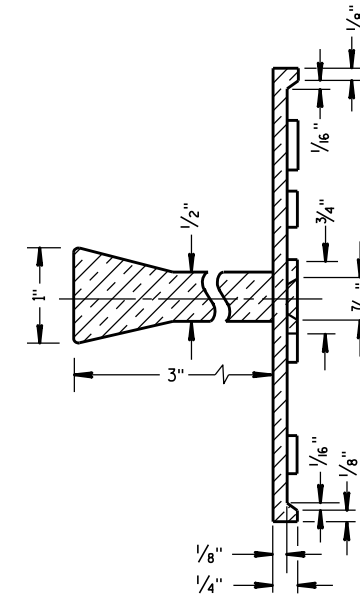
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

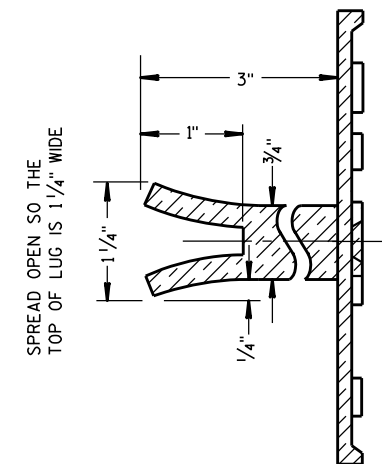
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

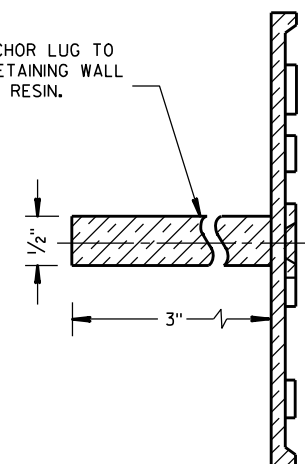


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

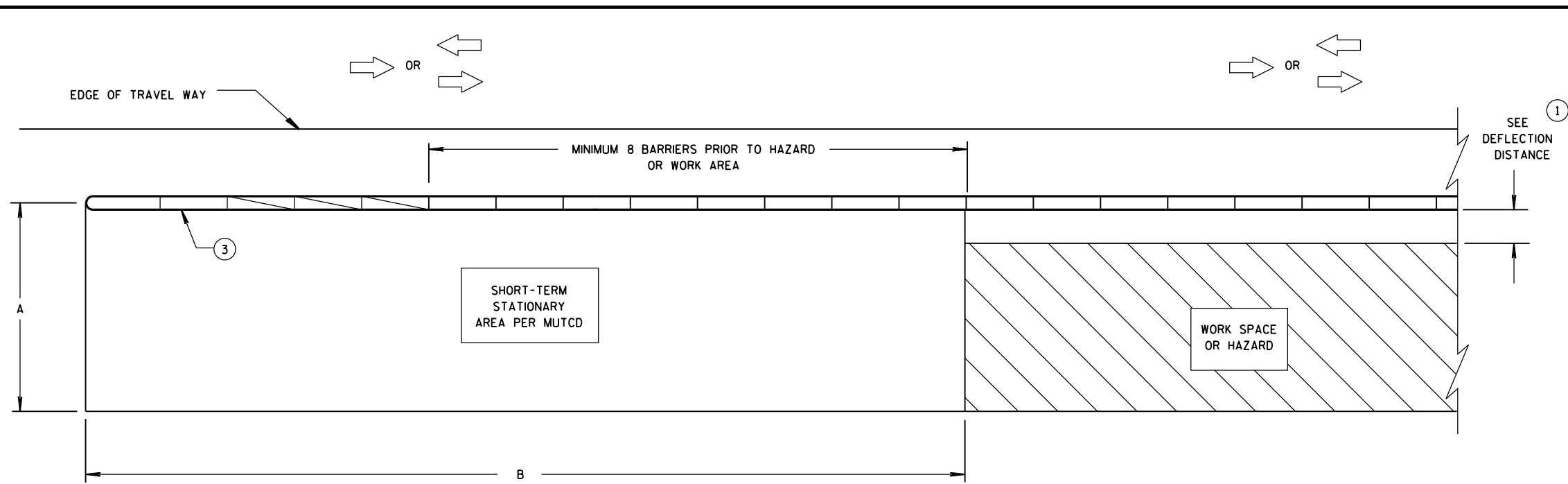
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



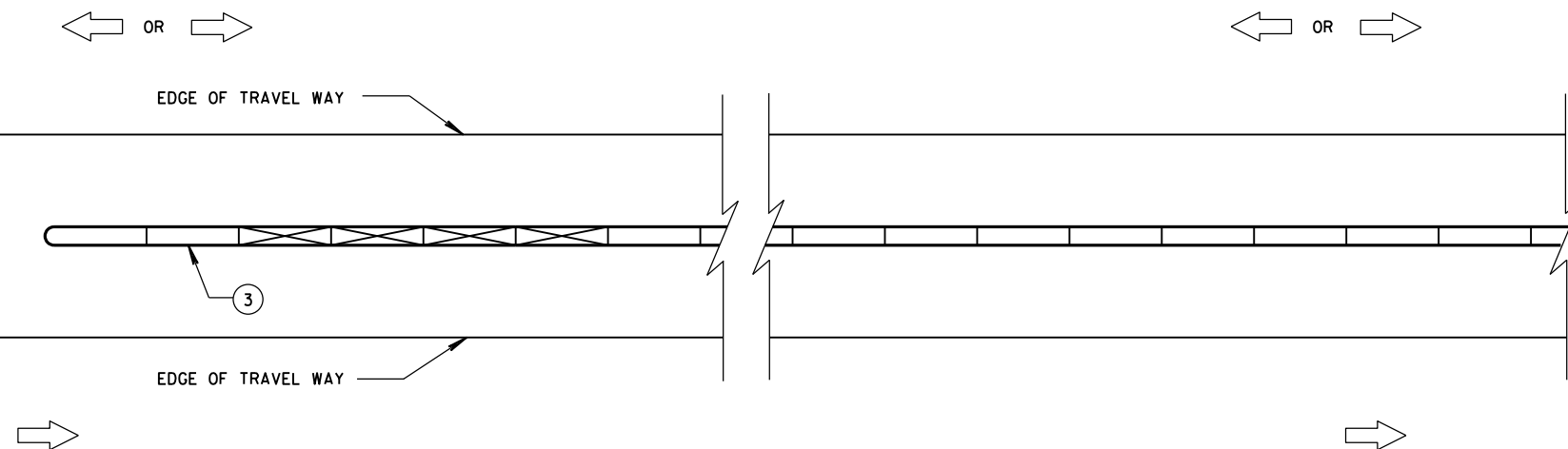
DIMENSION A TABLE ⁽²⁾

FACILITY	POSTED SPEED MPH	DIMENSION A	
		MIN. FT	MAX. FT
FREEWAY/EXPRESSWAY	ALL	15	20
NON-FREEWAY/EXPRESSWAY	GREATER THAN OR EQUAL TO 45	10	15
NON-FREEWAY/EXPRESSWAY	LESS THAN 45	8	10
AADT LESS THAN 1,500	ALL	8	10

DIMENSION B TABLE⁽²⁾

POSTED SPEEDS MPH	DIMENSION B FT
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645

CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER INSTALLATION FOR TRAFFIC ON ONE SIDE OF BARRIER



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON BOTH SIDES OF BARRIER**

GENERAL NOTES

SEE STANDARD DETAIL DRAWING 14B7 FOR MORE INFORMATION.

DETAILS PROVIDE A GENERAL LAYOUT OF TEMPORARY CONCRETE BARRIER, CRASH CUSHIONS, SAND BARREL ARRAYS AND TIE DOWN TRANSITIONS. DETAILS PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.

ADDITIONAL TEMPORARY BARRIER MAY BE REQUIRED TO PROTECT TRAVELING PUBLIC FROM HAZARDS, CONTRACTOR'S OPERATIONS OR TO CONTROL TRAFFIC.








TEMPORARY BARRIER MAY BE REQUIRED TO BE ANCHORED TO PAVEMENT OR BRIDGE DECK.

FOR DETAILS ON CRASH CUSHION OR SAND BARREL ARRAYS SEE OTHER SECTIONS OF THE PLAN AND MANUFACTURE'S DETAILS.

SLOPES LEADING TO TEMPORARY BARRIER, CRASH CUSHION OR SAND BARREL ARRAY ARE 10:1 OR LESS.

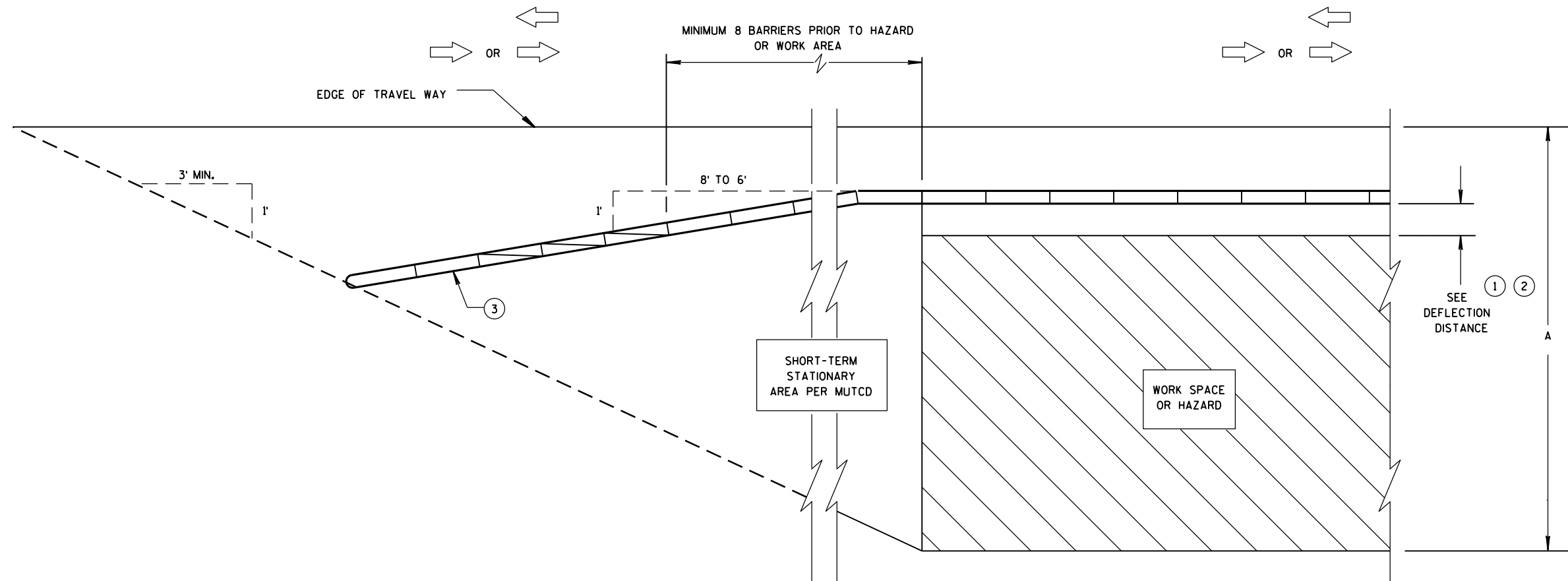
- ① FOR DEFLECTION INFORMATION SEE STANDARD DETAIL DRAWING 14B7.
 - ② VALUES PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.
 - ③ ANCHOR TEMPORARY BARRIER ACCORDING TO CRASH CUSHION OR SAND BARREL MANUFACTURER'S RECOMMENDATIONS. IF MANUFACTURER'S RECOMMENDATIONS ARE NOT PROVIDED, ANCHOR 3 PINS ON TRAFFIC SIDE.

LEGEND

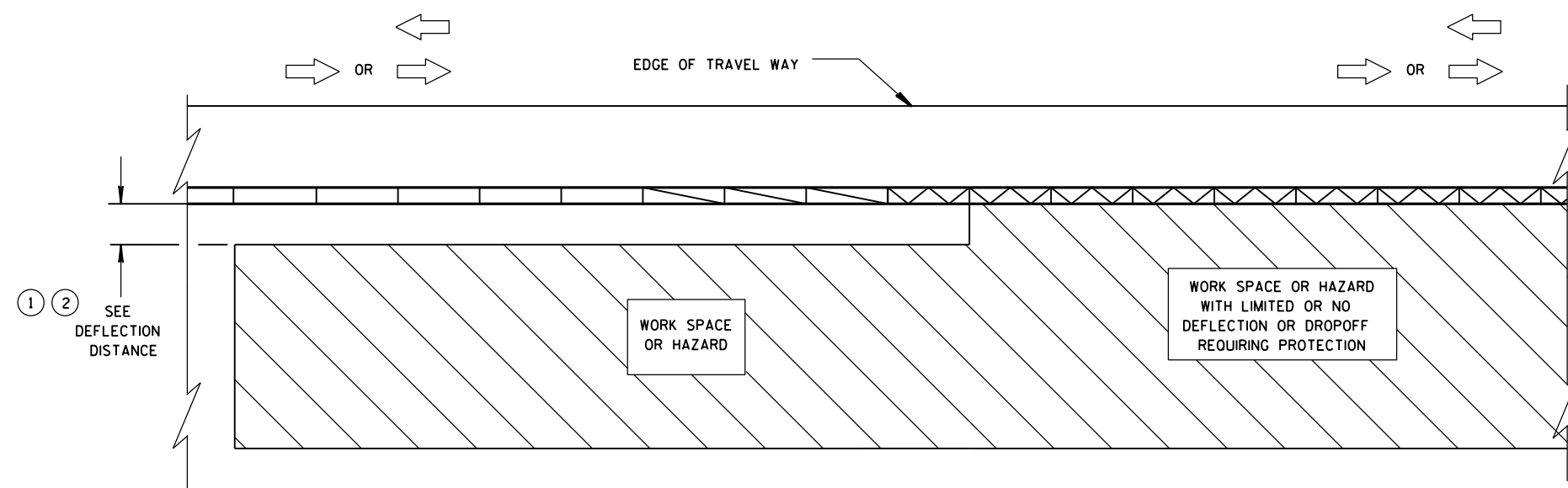
- | | |
|--|---|
| DIRECTION OF TRAVEL |  |
| CRASH CUSHION OR
SAND BARREL ARRAY |  |
| SEE FREE STANDING TRANSITION
TO TIED-DOWN SYSTEM DETAILS |  |
| SEE BI-DIRECTIONAL TRANSITION
TO TIED-DOWN SYSTEM DETAILS |  |
| 3 PINS PLACED ON
TRAFFIC SIDE OF BARRIER |  |
| PERMANENT CONCRETE BARRIER
OR CONCRETE PARAPET |  |
| FREE STANDING TEMPORARY
BARRIER |  |

CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON ONE SIDE - FLARED INSTALLATION**



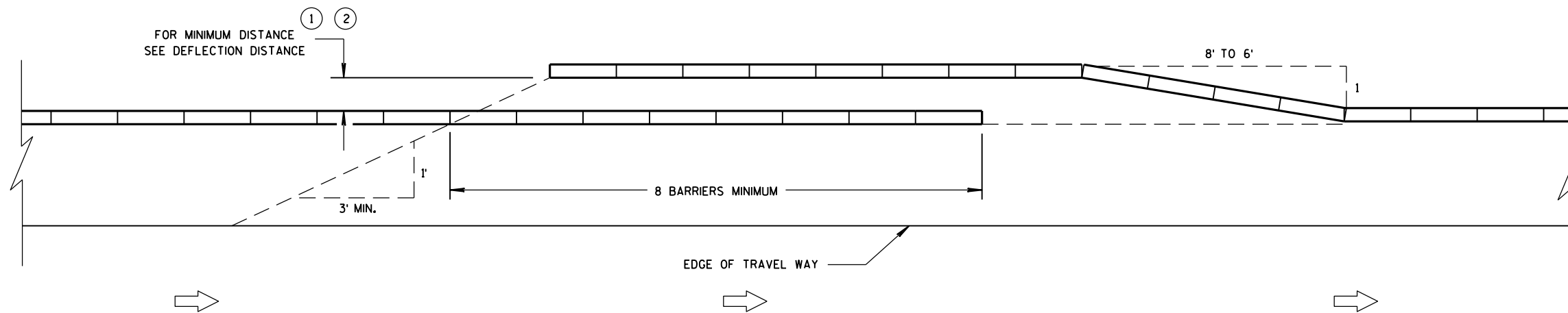
**TRANSITION FROM FREE STANDING TEMPORARY BARRIER
TO ANCHORED BARRIER**

LEGEND

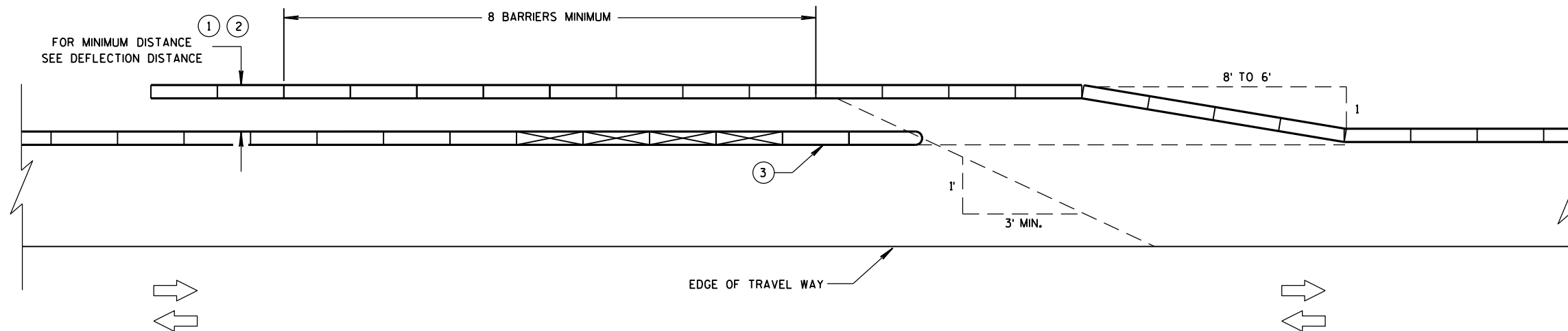
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

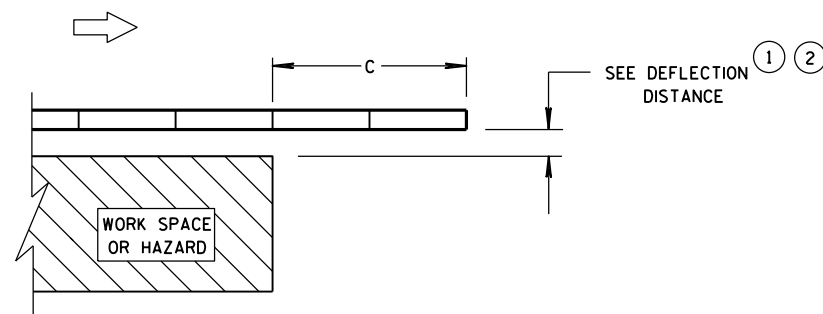
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



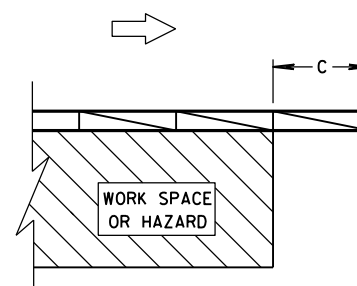
TEMPORARY BARRIER OVERLAP - ONE-WAY TRAFFIC



TEMPORARY BARRIER OVERLAP - TWO-WAY TRAFFIC



**ENDING TEMPORARY BARRIER
DOWNSTREAM - UNANCHORED**



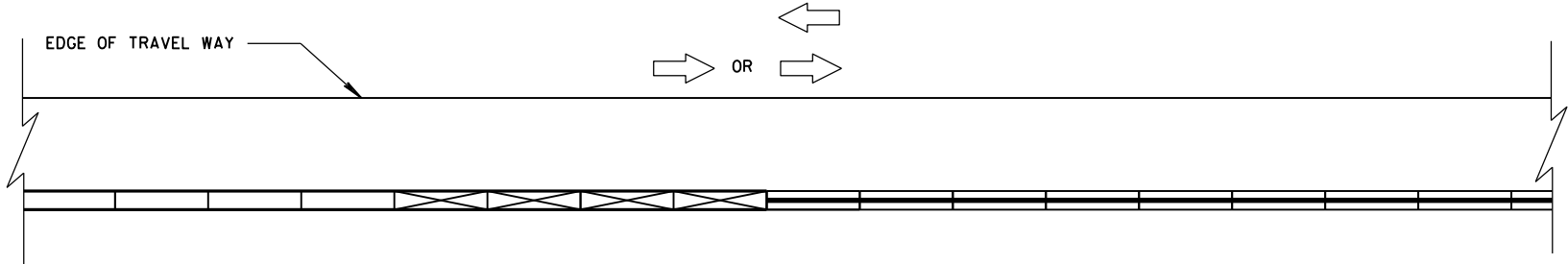
**ENDING TEMPORARY BARRIER
DOWNSTREAM - ANCHORED**

LEGEND

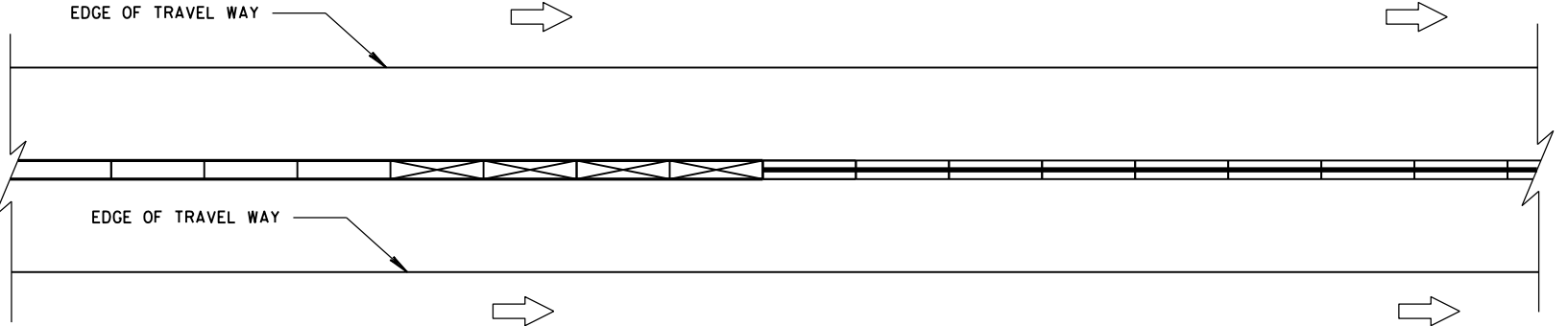
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

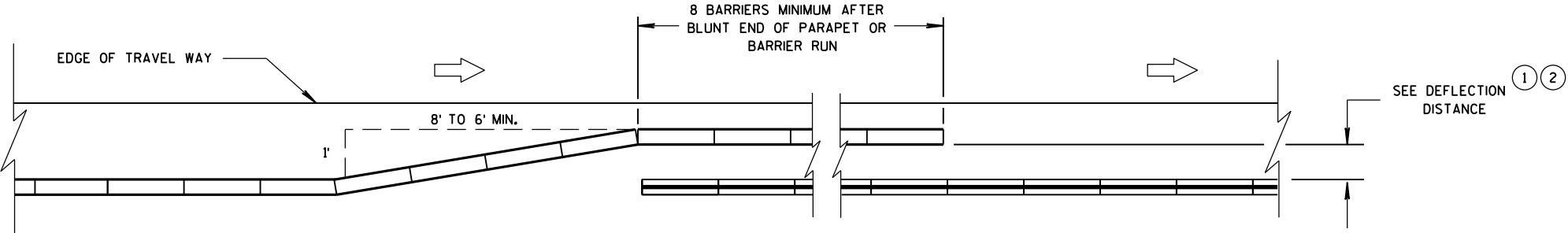


CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON ONE SIDE

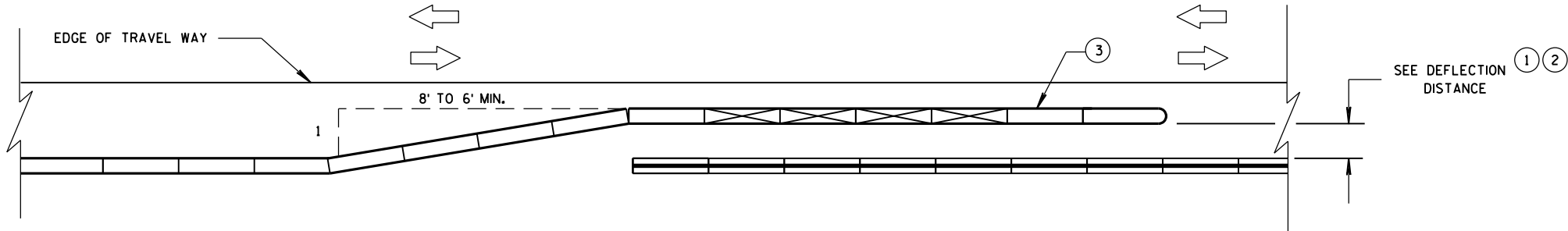


CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON BOTH SIDES

LEGEND	
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	



OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
ONE WAY TRAFFIC



OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
TWO WAY TRAFFIC

CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

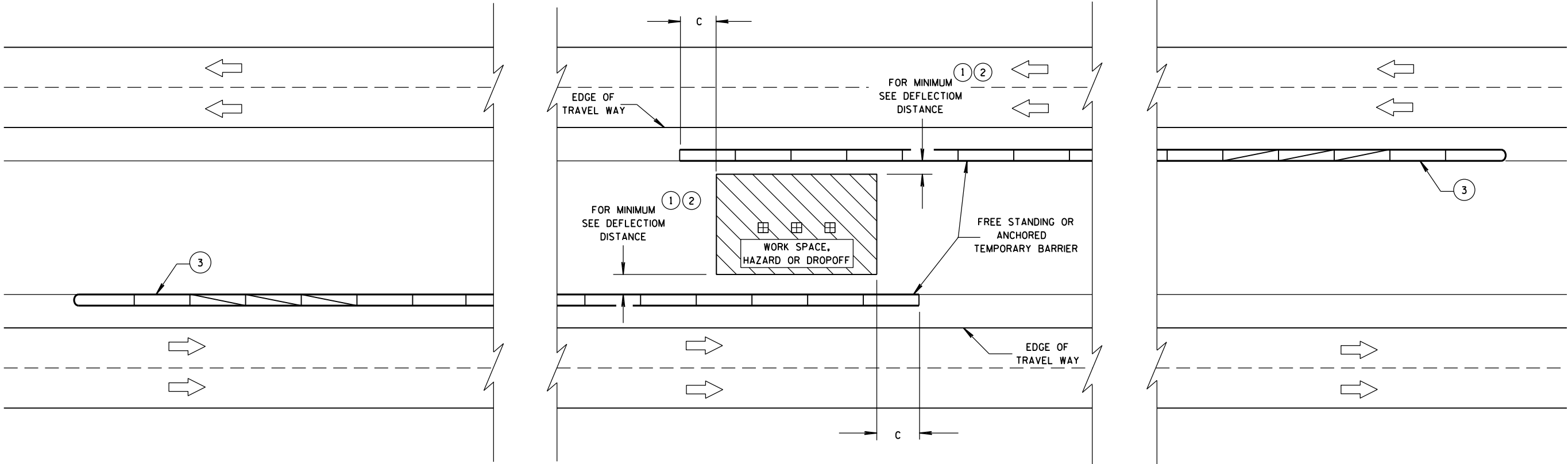
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER

DIMENSION C TABLE

AVAILABLE DEFLECTION DISTANCE	MINIMUM LENGTH OF BARRIER BEYOND HAZARD FT
GREATER THAN 8'	12.5
LESS THAN OR EQUAL TO 8' BUT GREATER THAN 4'	50
LESS THAN OR EQUAL TO 4'	100



CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS

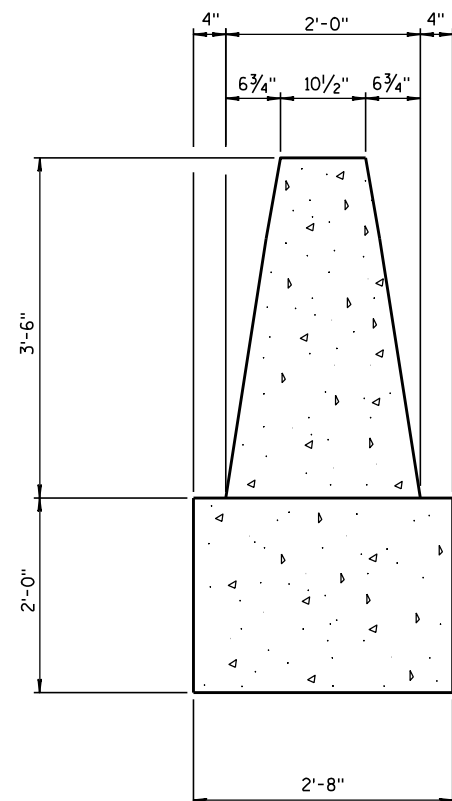
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE

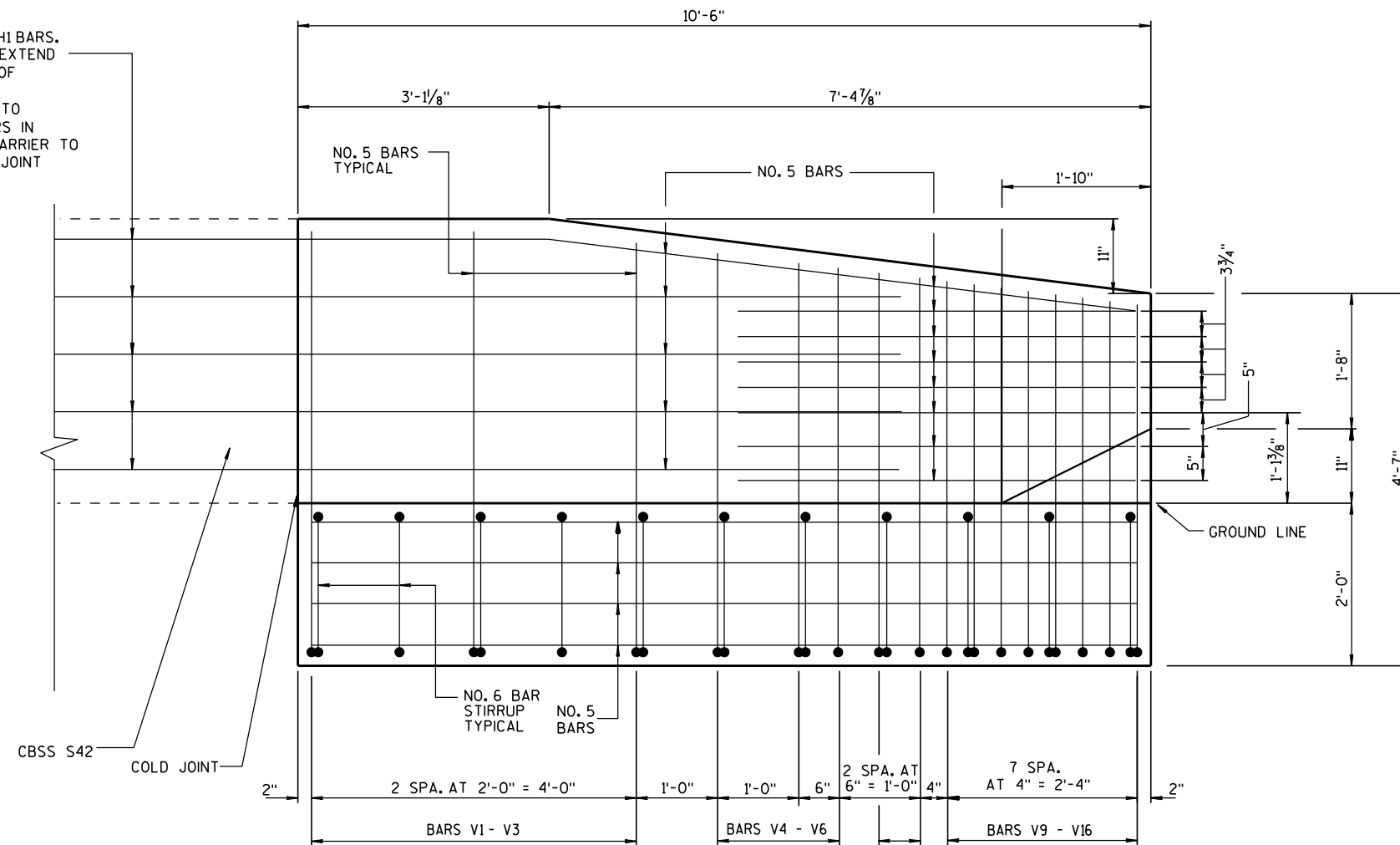
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

FHWA

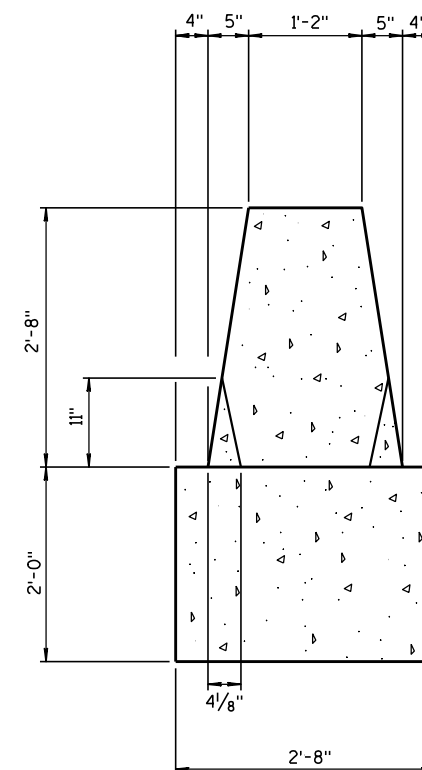
SECTION A-A



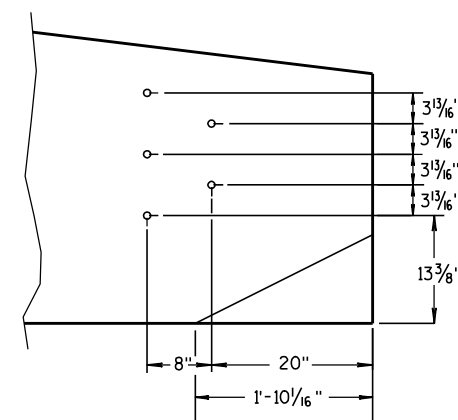
EVENLY SPACE H1 BARS.
NO. 5 BARS TO EXTEND
3' BEYOND END OF
TRANSITION.
TIE NO. 5 BARS TO
HORIZONTAL BARS IN
SINGLE SLOPE BARRIER TO
TO FORM COLD JOINT

SEE SECTIONS ① THRU ⑩
ELEVATION VIEW

SECTION B-B



PVC PIPE LOCATIONS



GENERAL NOTES

CONSTRUCT PER STANDARD SPECIFICATION 603.

SPLICES OF LONGITUDINAL BARS TO BE 2' LONG AND FIRMLY TIED AND FASTENED TOGETHER UNLESS NOTED OTHERWISE.

4000 PSI CONCRETE AIR ENTRAINMENT PER STANDARD SPECIFICATIONS SECTION 501.

USE 3/4" BEVEL OR 1" RADIUS ON ALL EXPOSED SHARP EDGES UNLESS NOTED OTHERWISE.

THREE BEAM ANCHOR INCIDENTAL TO CONCRETE BARRIER ITEM.

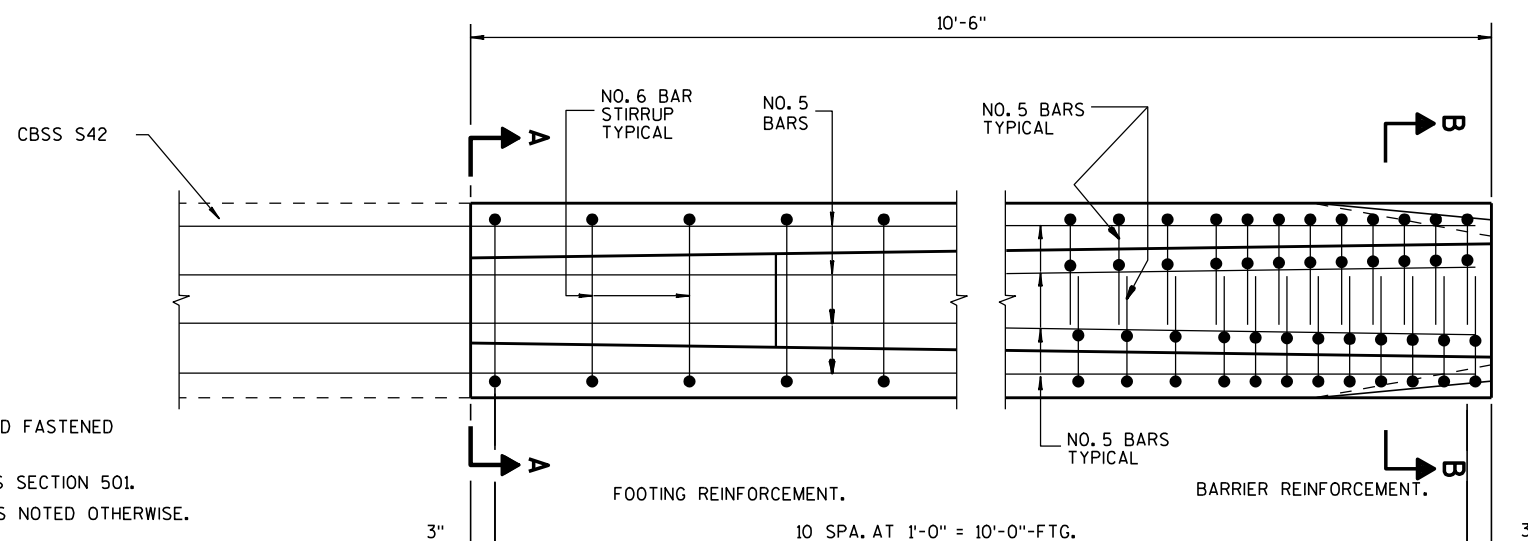
INSTALL SCHEDULE 40 PVC PIPE 1" DIAMETER AT LOCATIONS INDICATED.

EXTEND PVC PIPE COMPLETELY THROUGH BARRIER.

CUT ENDS OF PVC PIPE FLUSH WITH FINISHED FACE OF BARRIER.

THE NUMBER IN BAR DESIGNATION REPRESENTS THE BARS LOCATION.

2" CLEAR COVER TYPICAL.



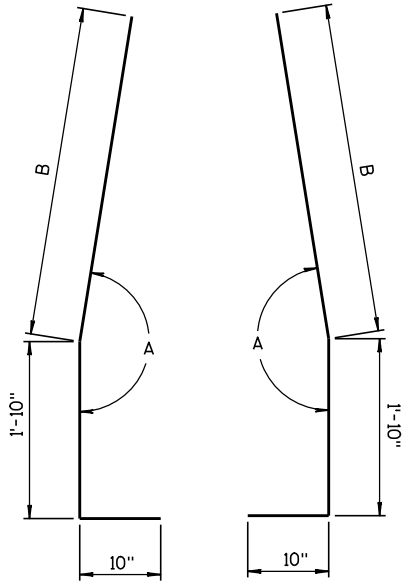
PLAN VIEW

CONCRETE BARRIER
SINGLE SLOPE 42"
THREE BEAM ANCHOR

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

BAR CHART
SECTIONS V1 - V11

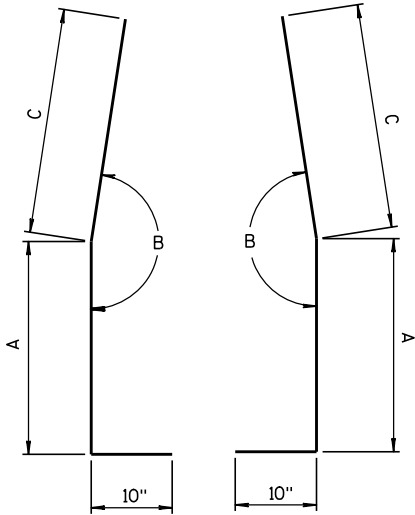
BAR	A	B
V1	170°-50'	3'-4½"
V2	171°-20'	3'-4½"
V3	171°-30'	3'-2½"
V4	171°-25'	3'-1½"
V5	171°-15'	3'-0"
V6	171°-15'	2'-11"
V7	171°-20'	2'-10½"
V8	171°-10'	2'-9½"
V9	171°-10'	2'-9"
V10	171°-05'	2'-8½"
V11	171°-10'	2'-8"



BAR BENDING DETAIL
FOR BARS V1 - V11

BAR CHART
SECTIONS V12 - V13

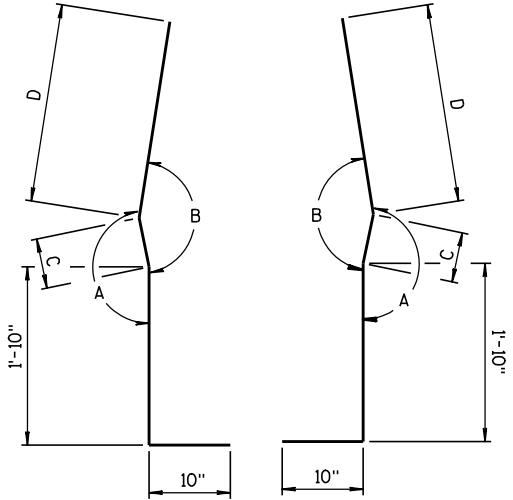
BAR	A	B	C
V12	2'-2"	171°-15'	2'-3½"
V13	2'-7"	171°-05'	1'-10"



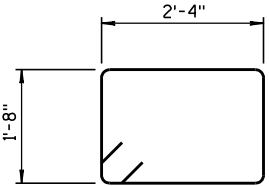
BAR BENDING DETAIL
FOR BARS V12 - V13

BAR CHART
SECTIONS V14 - V16

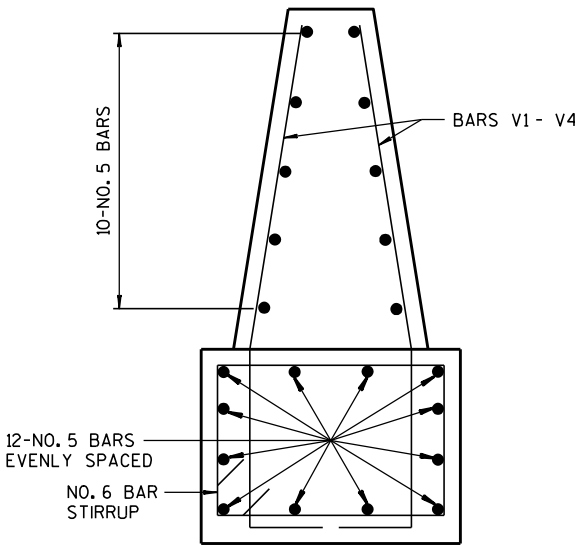
BAR	A	B	C	D
V14	168°-15'	159°-15'	6"	2'-0"
V15	169°-20'	161°-00'	8"	1'-10"
V16	168°-40'	160°-10'	10"	1'-8"



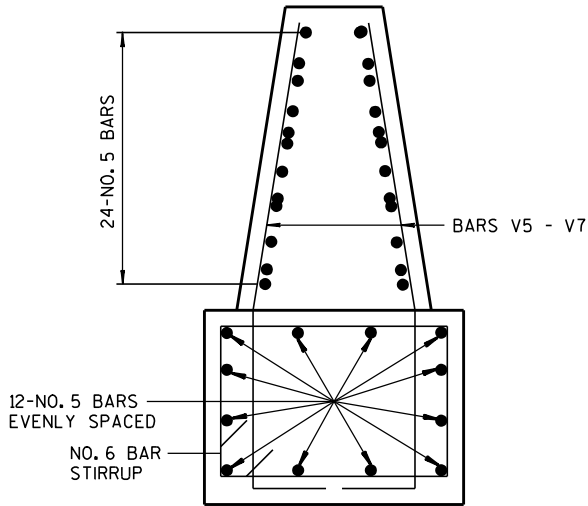
BAR BENDING DETAIL
FOR BARS V14 - V16



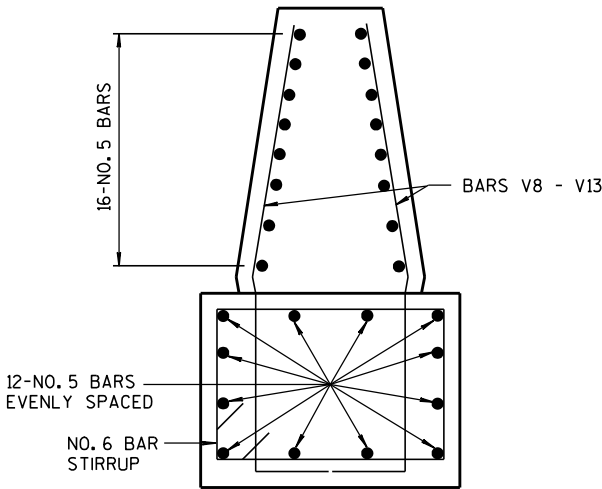
STIRRUP BAR
BENDING DETAIL



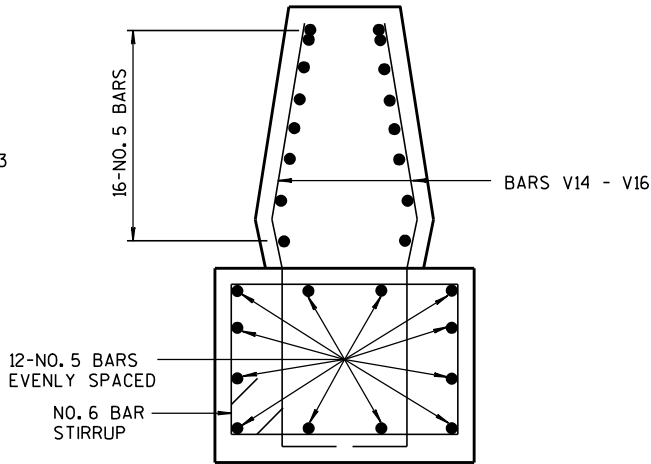
BAR DETAIL
SECTIONS V1 - V4



BAR DETAIL
SECTIONS V5 - V7



BAR DETAIL
SECTIONS V8 - V13

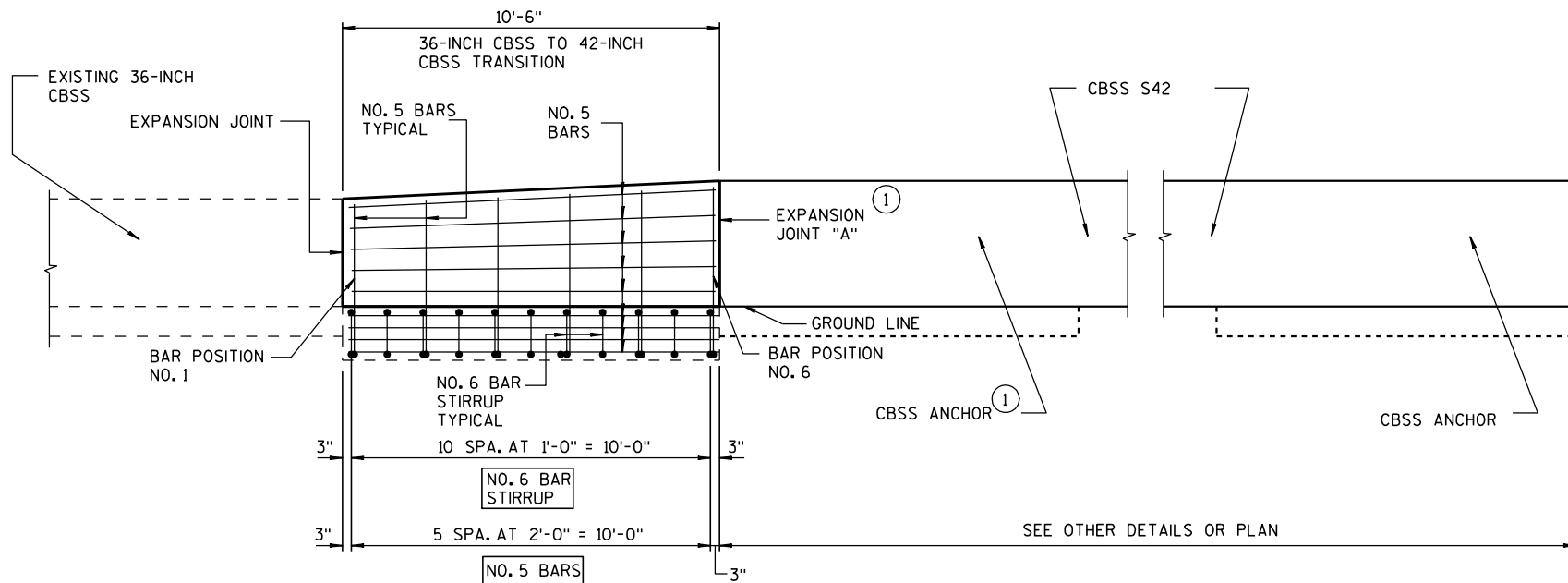


BAR DETAIL
SECTIONS V14 - V16

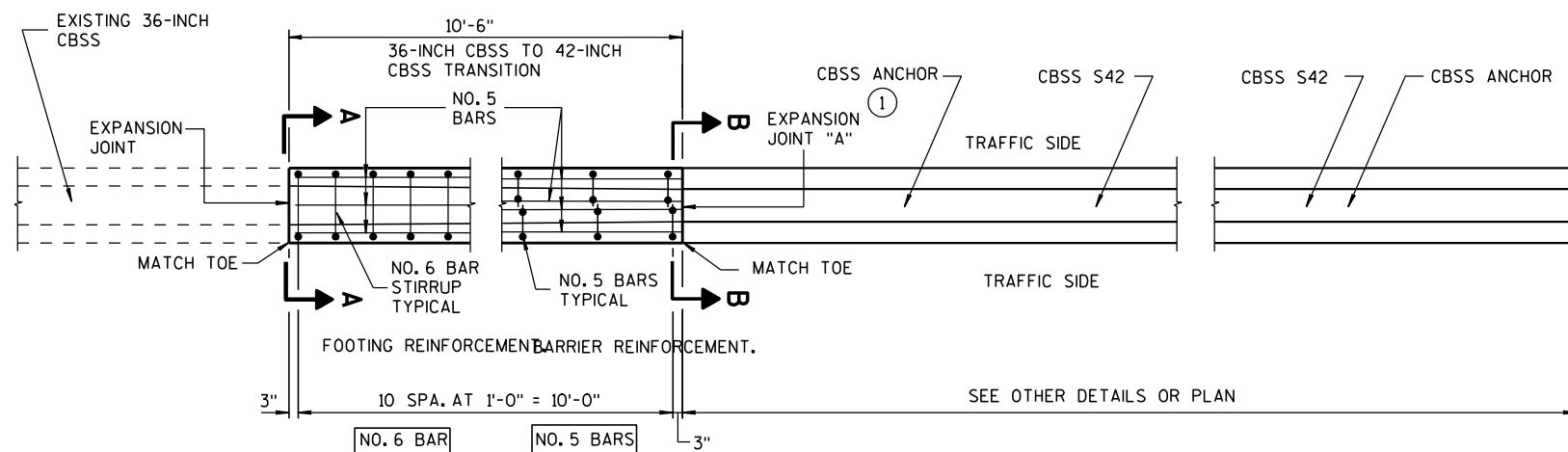
CONCRETE BARRIER
SINGLE SLOPE 42"
THREE BEAM ANCHOR

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

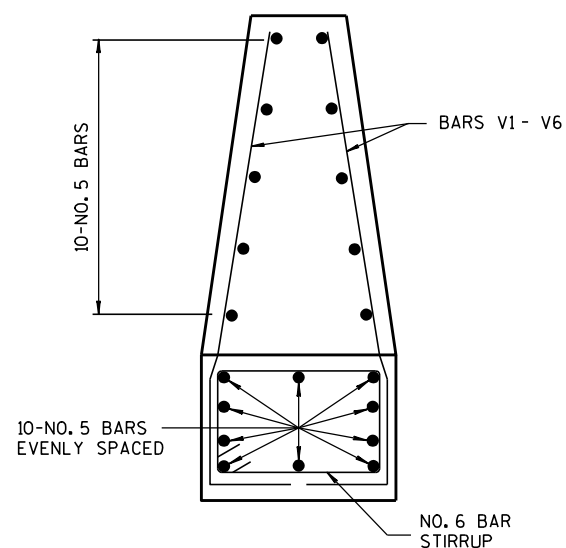
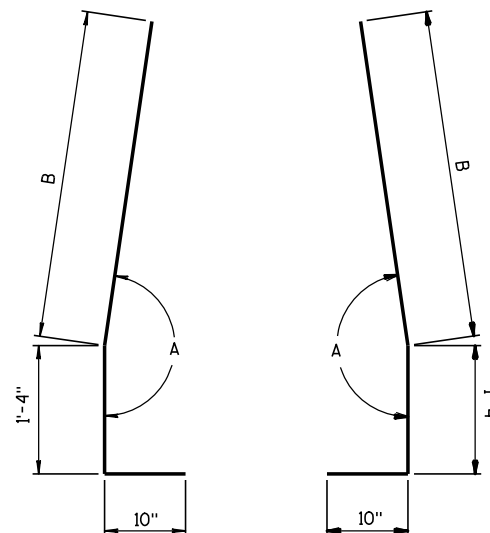
APPROVED
6-3-2010 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



ELEVATION VIEW



PLAN VIEW

BAR DETAIL
BAR POSITION NO. 1 - NO. 6BAR BENDING DETAIL
FOR BARS V1 - V6

GENERAL NOTES

CONSTRUCT PER STANDARD SPECIFICATION 603.

SPICES OF LONGITUDINAL BARS TO BE 2' LONG AND FIRMLY TIED AND FASTENED TOGETHER UNLESS NOTED OTHERWISE.

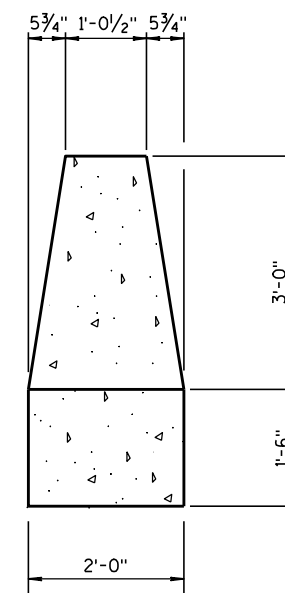
4000 PSICONCRETE AIR ENTRAINMENT PER STANDARD SPECIFICATIONS 501.

USE $\frac{3}{4}$ " BEVEL OR 1" RADIUS ON ALL EXPOSED SHARP EDGES UNLESS NOTED OTHERWISE.

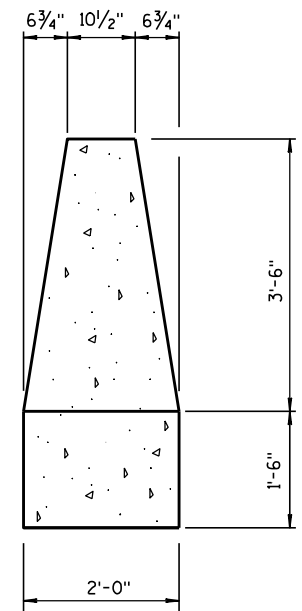
THE NUMBER IN BAR DESIGNATION REPRESENTS THE BARS LOCATION.

2" CLEAR COVER TYPICAL.

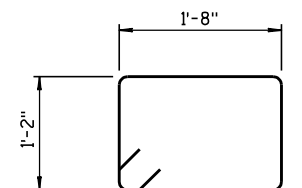
① EXPANSION JOINT "A" MAY BE REPLACED WITH A COLD-JOINT PROVIDED THAT 3 FEET OF LAP OF LONGITUDINAL STEEL IS PROVIDED. IF COLD-JOINT IS USED ANCHOR NOT REQUIRED.



SECTION A-A



SECTION B-B

STIRRUP BAR
BENDING DETAILBAR CHART
SECTIONS V1 - V6

BAR	A	B
V1	170°-55'	2'-10 1/2"
V2	171°-05'	3'-0"
V3	171°-20'	3'-1"
V4	171°-20'	3'-2"
V5	171°-35'	3'-3"
V6	171°-40'	3'-4 1/2"

36-INCH SINGLE SLOPE CONCRETE
BARRIER TO 42-INCH SINGLE SLOPE
CONCRETE BARRIER HEIGHT TRANSITIONSTATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6-3-2010

DATE

FHWA

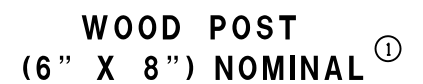
/S/ Jerry H. Zogg

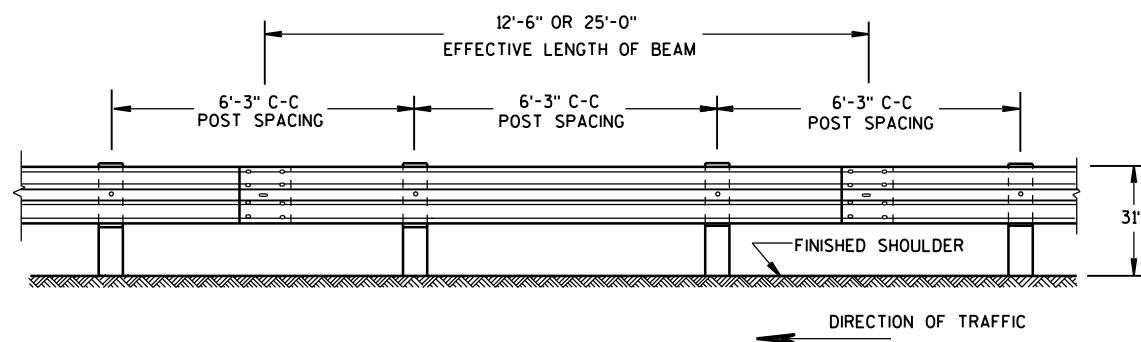
ROADWAY STANDARDS DEVELOPMENT

ENGINEER

S.D.D. 14 B 42-3a

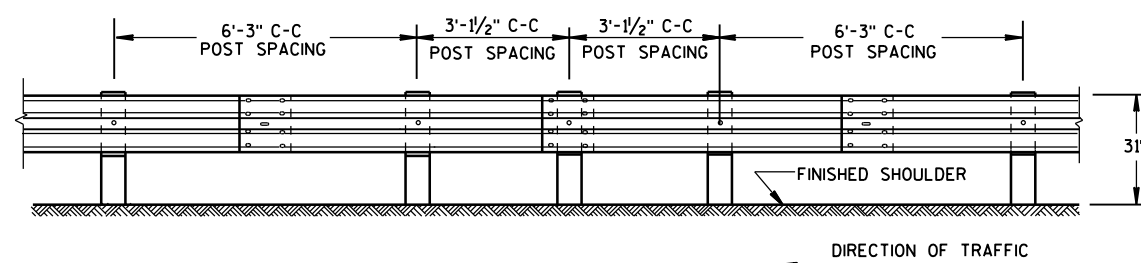
- S.D.D. 14 B 42-3a**





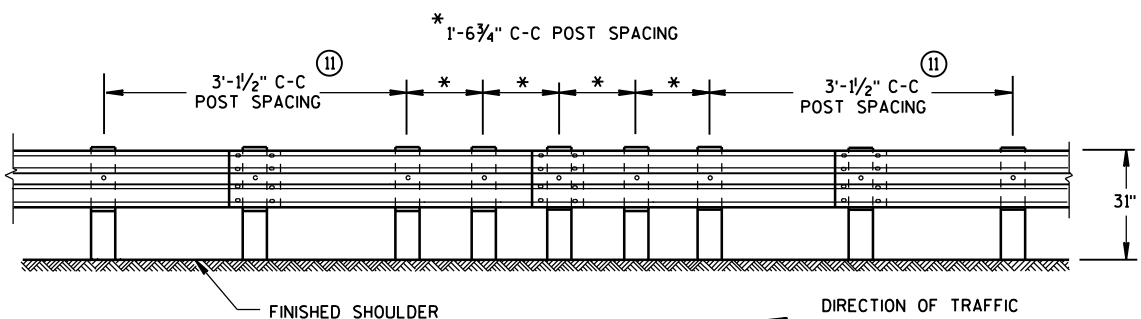
FRONT VIEW

POST SPACING STANDARD INSTALLATION



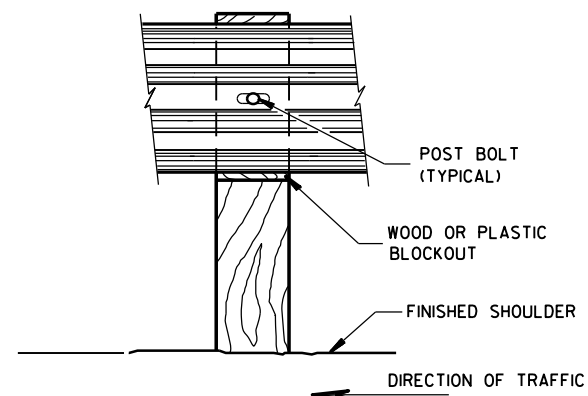
FRONT VIEW

HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)

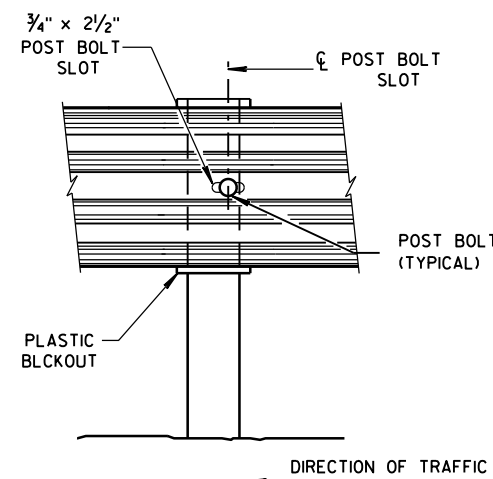


FRONT VIEW

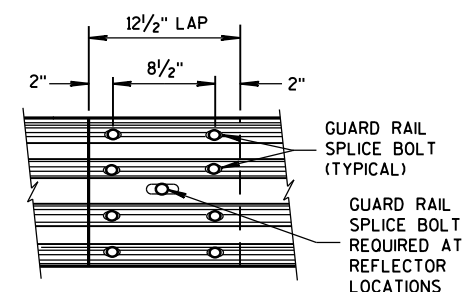
QUARTER POST SPACING (QS)



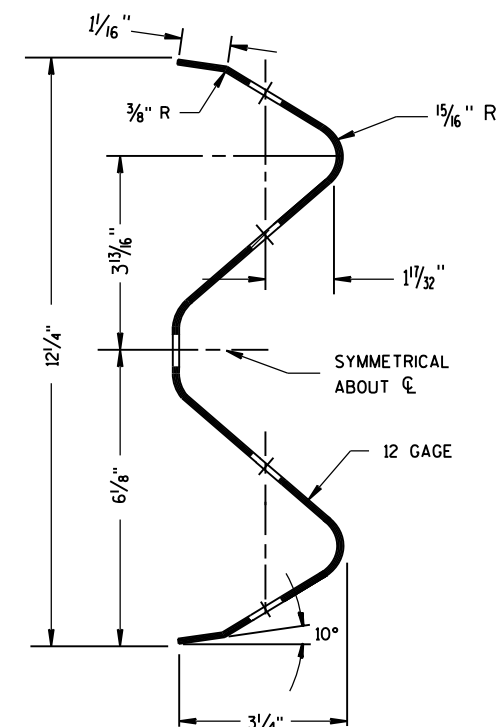
FRONT VIEW AT WOOD POST



FRONT VIEW AT STEEL POST



FRONT VIEW
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL

REFLECTOR SPACING ^⑧				
	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	1 1	3
TWO WAY TRAFFIC	< 200' > 200'	25' C-C 50' C-C	1 1 ^⑨	6
TWO WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	2 2 ^⑩	3

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

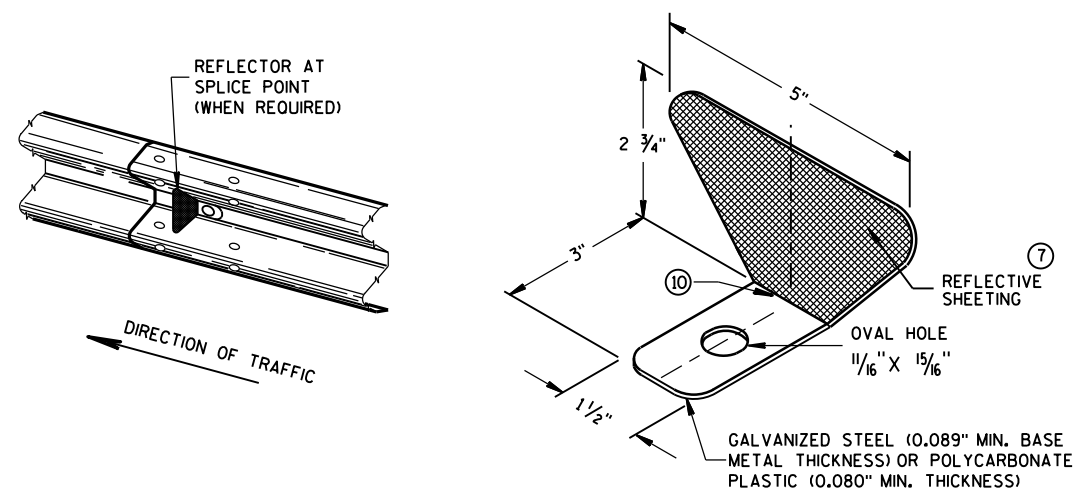
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

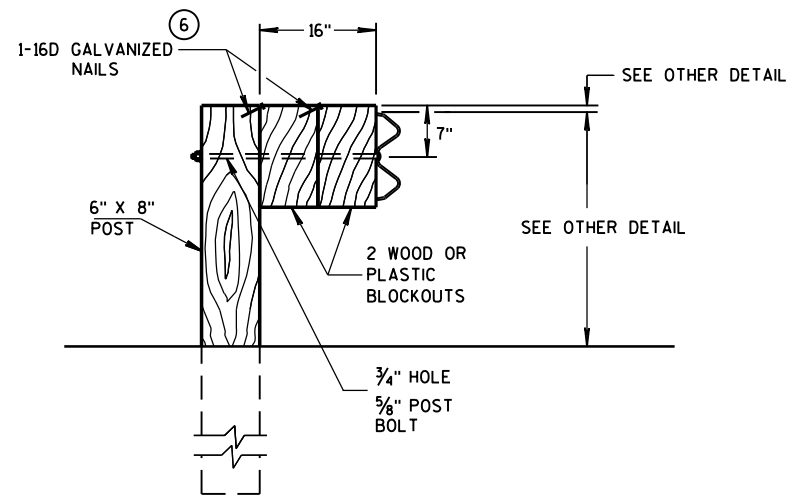
- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ⑩ PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
- ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 5/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.

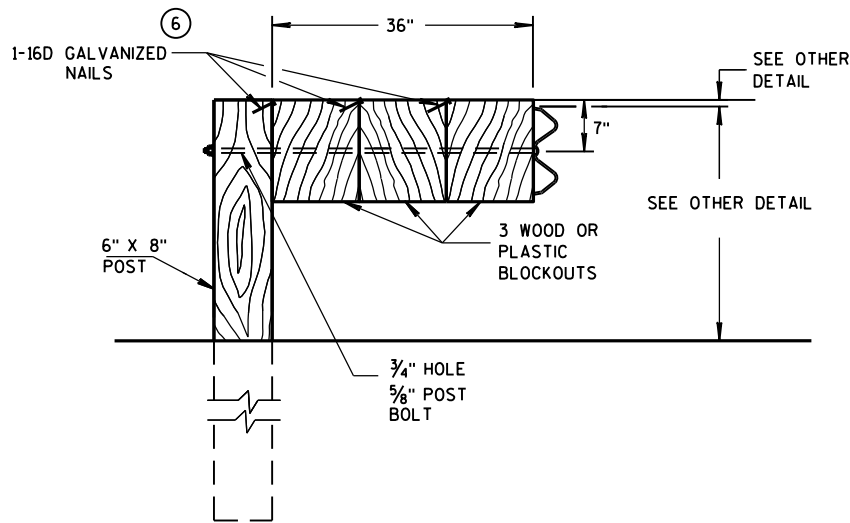


ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION



DETAIL FOR 16" BLOCKOUT DEPTH

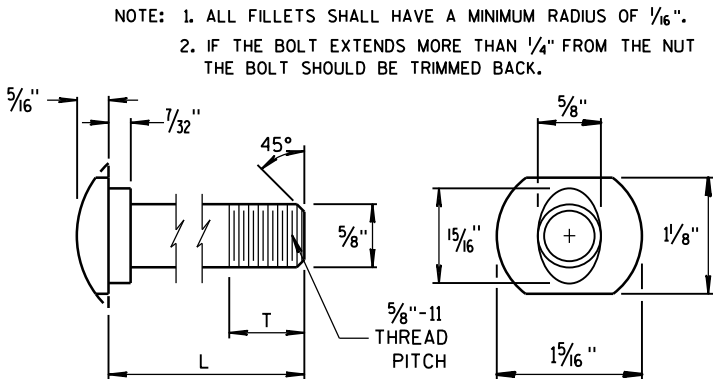
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

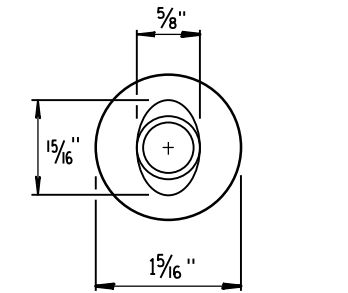
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

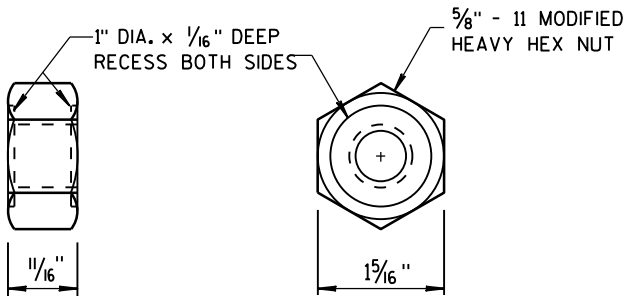


POST BOLT TABLE

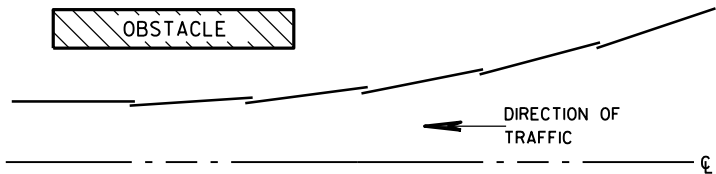
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



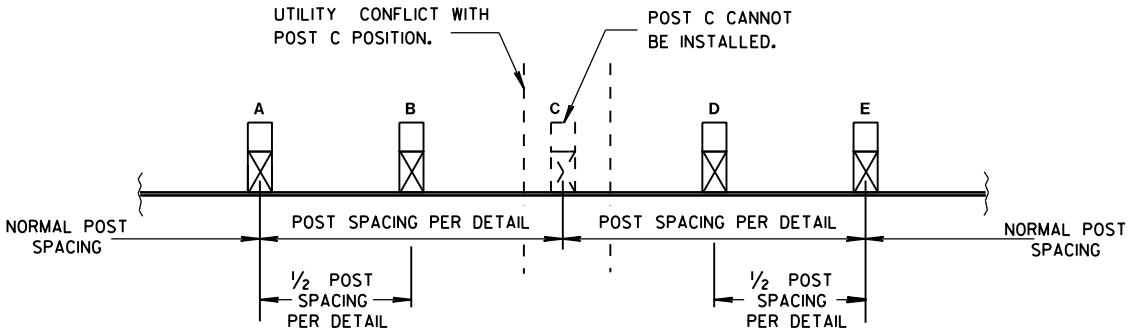
ALTERNATE BOLT HEAD



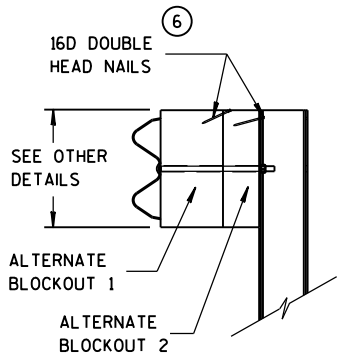
POST BOLT
AND RECESS NUT



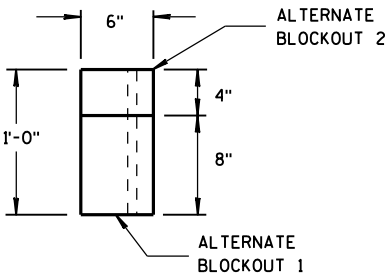
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2014
DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

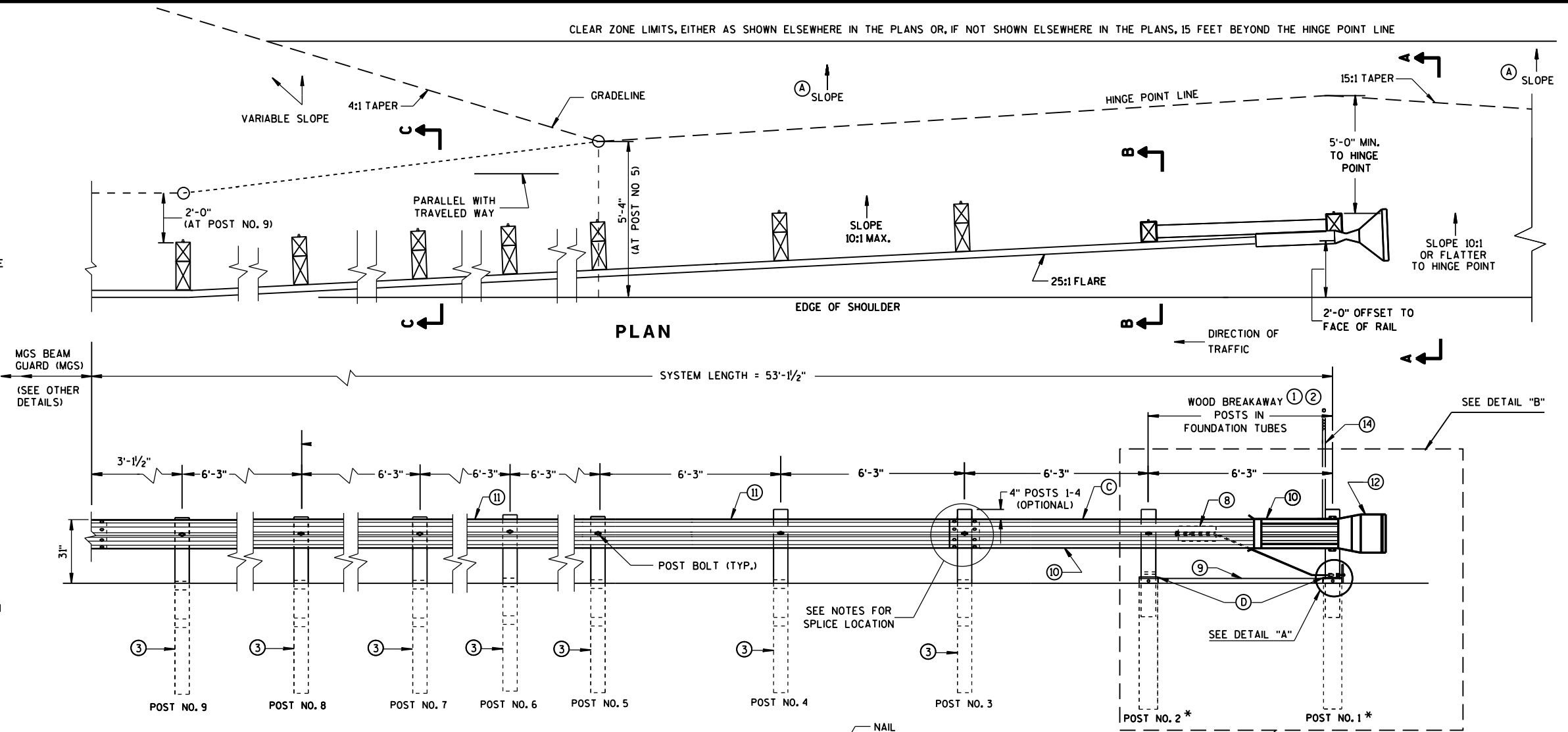
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

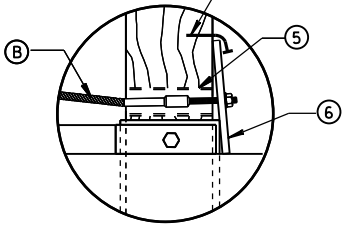
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

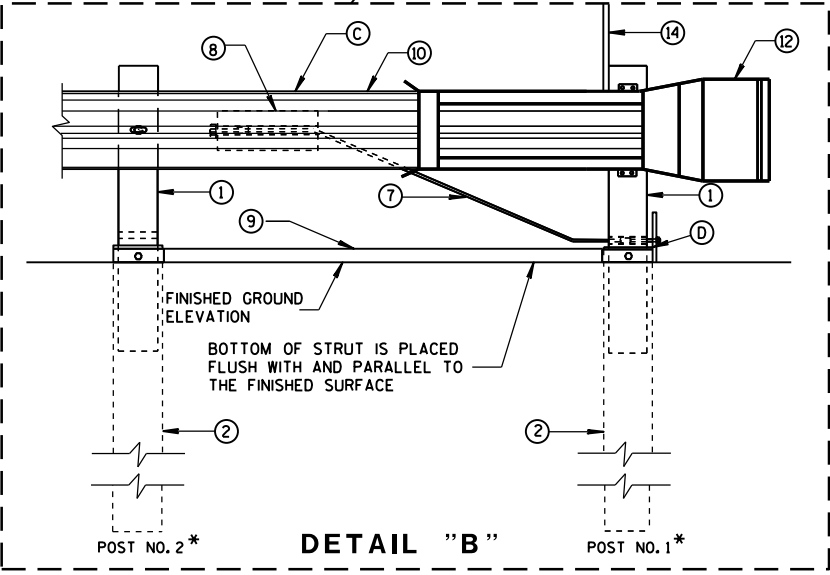
THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.



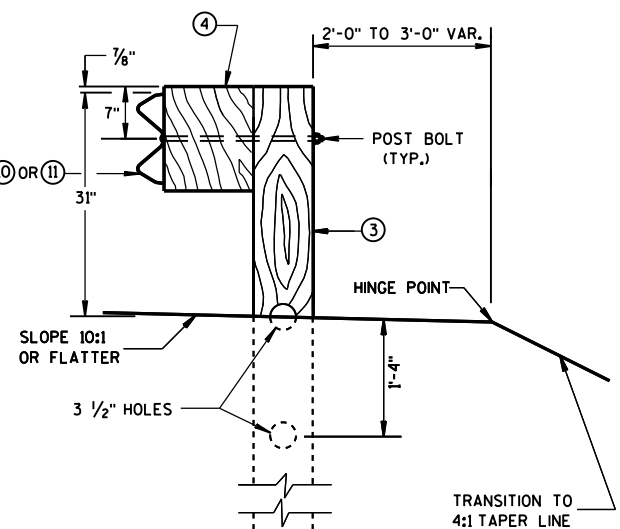
ELEVATION



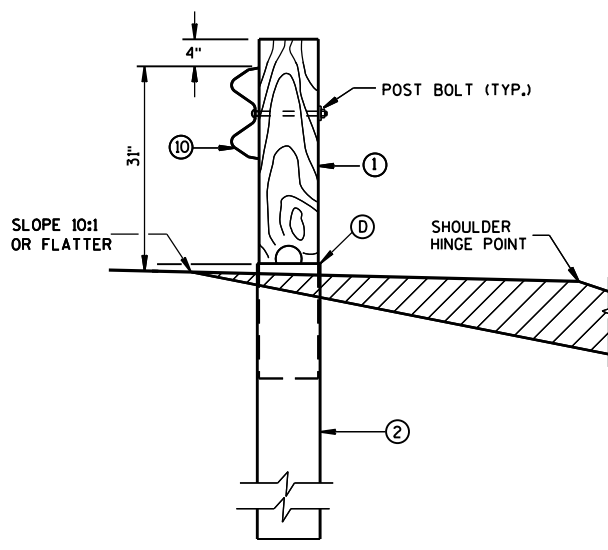
DETAIL "A"



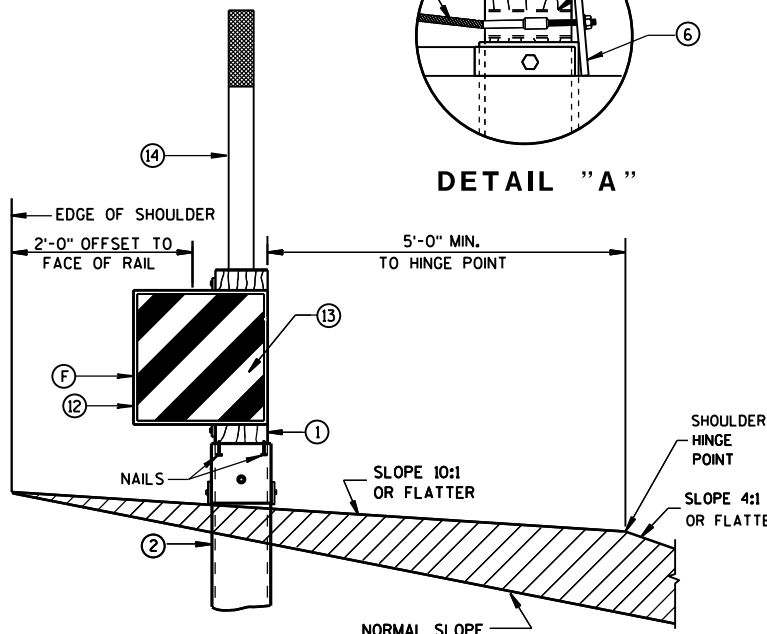
DETAIL "B"



SECTION C-C
TYPICAL AT POST NOS. 3-9



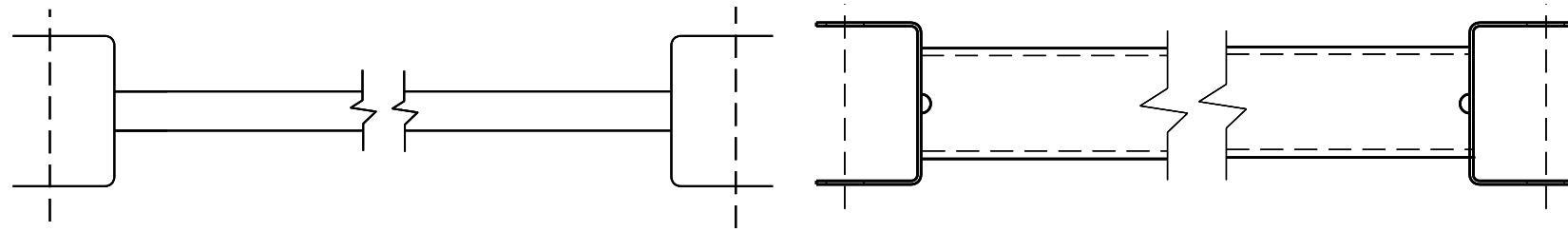
SECTION B-B
TYPICAL AT POST NO. 2*



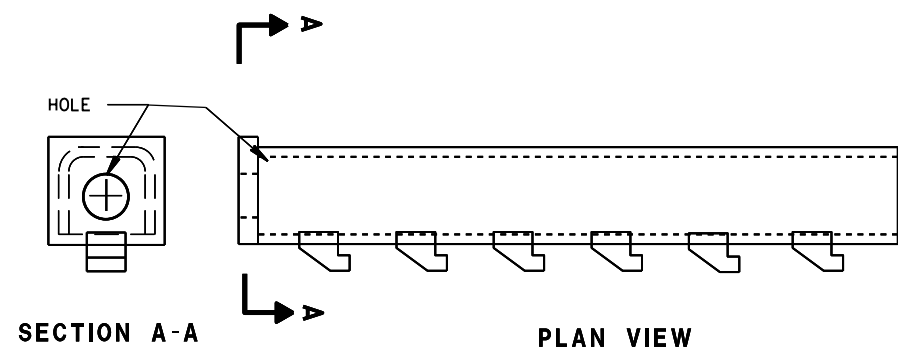
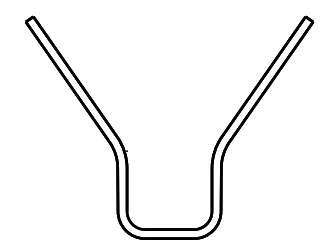
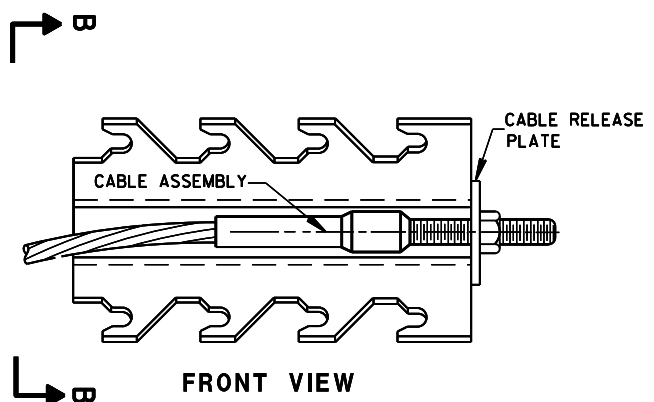
SECTION A-A
TYPICAL AT POST NO. 1*

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



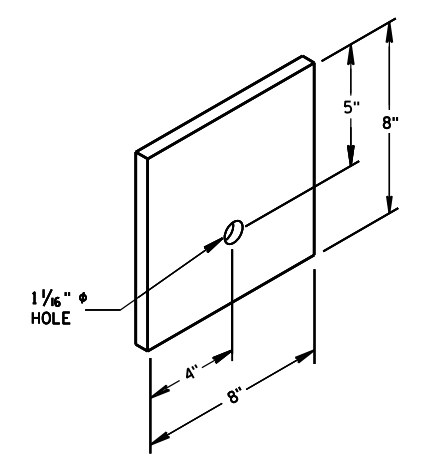
9 H
GENERIC GROUND STRUT



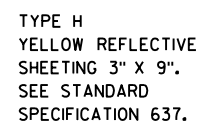
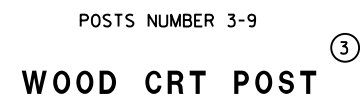
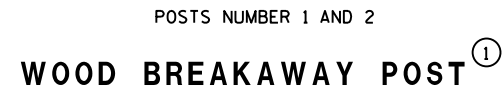
8 H
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

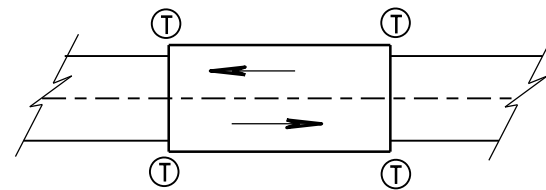
PART NO.	DESCRIPTION MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



⑥
BEARING PLATE

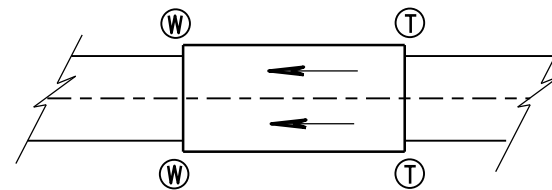


MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014	/S/ Jerry H. Zogg
DATE	ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

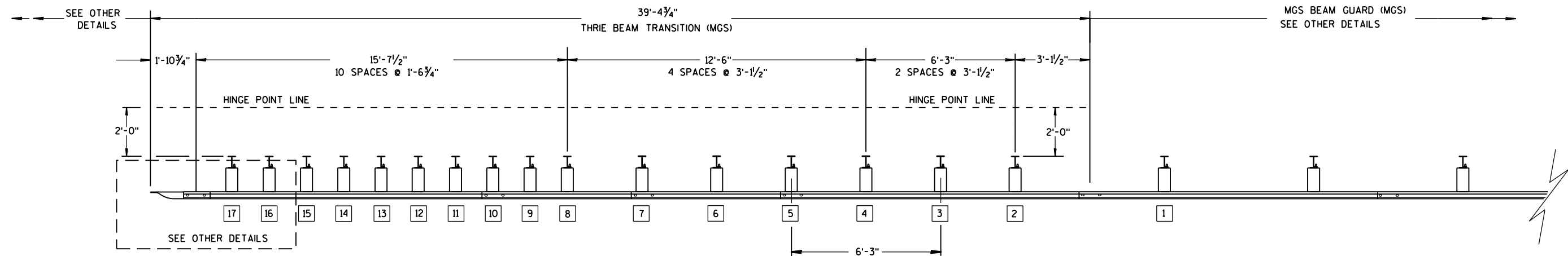
TRANSITION USES STEEL POSTS ONLY.

SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

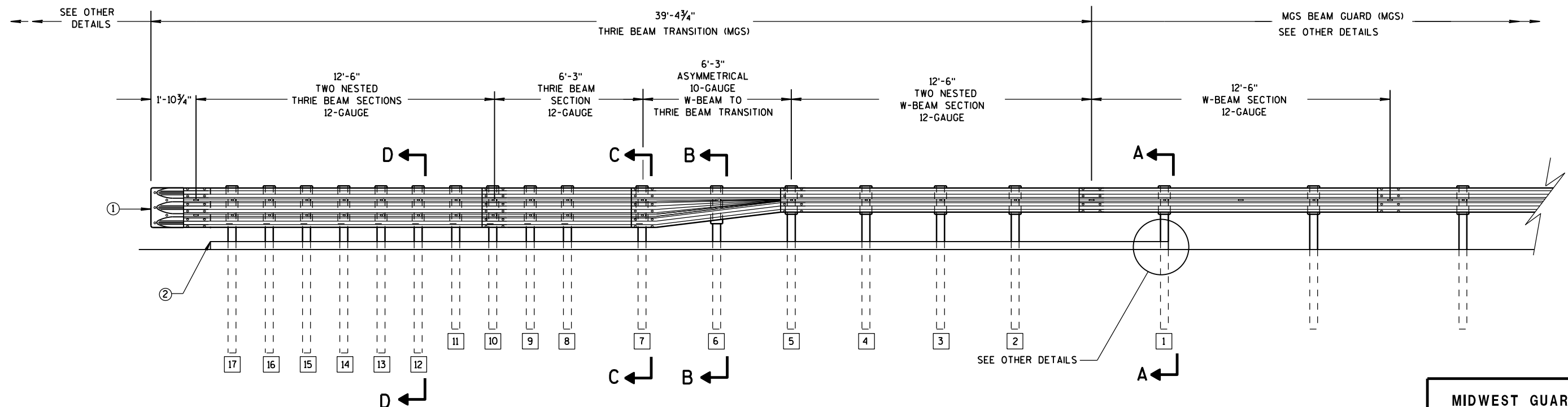
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

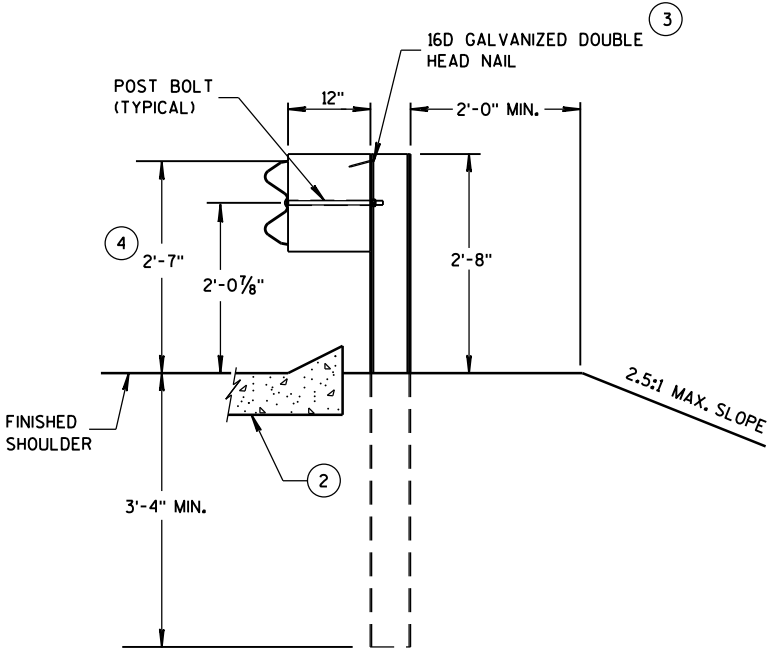
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

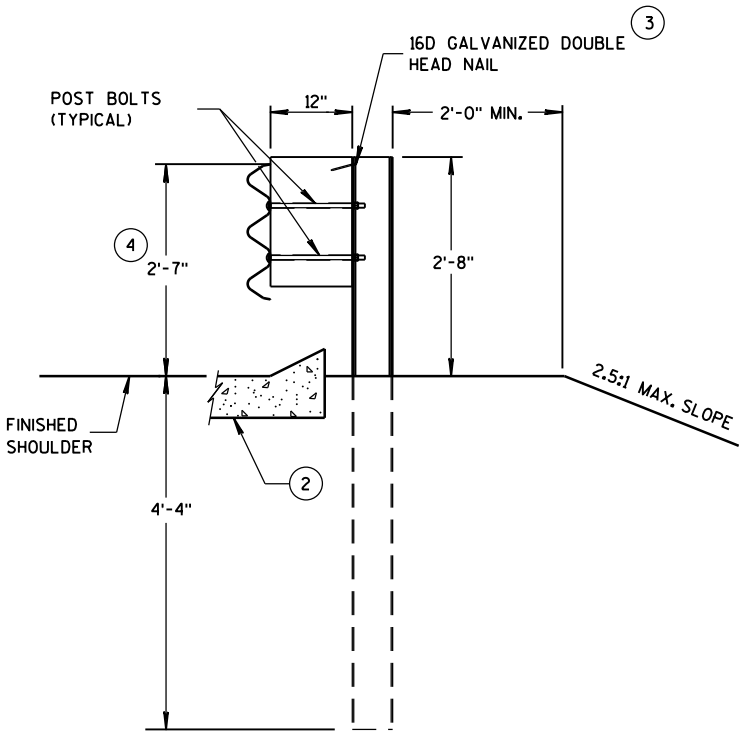
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

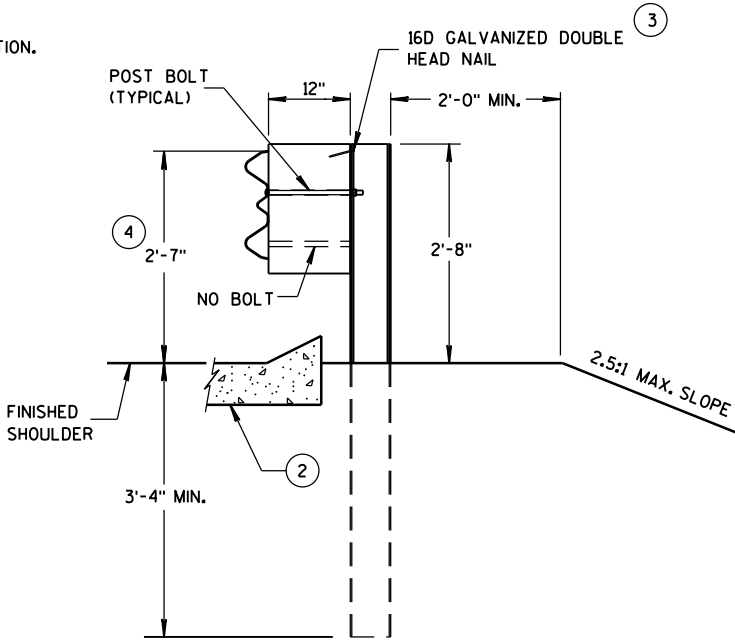
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.



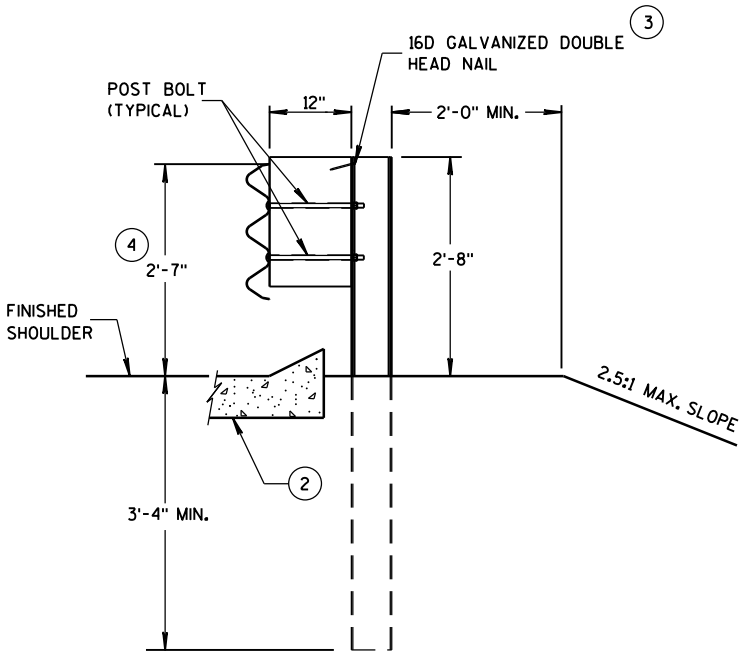
SECTION A-A
POSTS 1-5



SECTION D-D
POSTS 12-17



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11

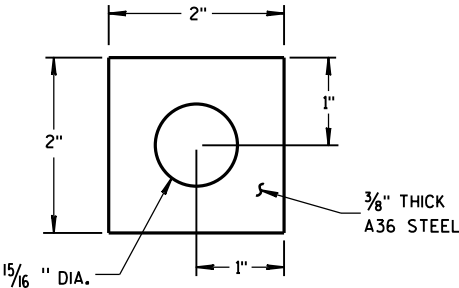
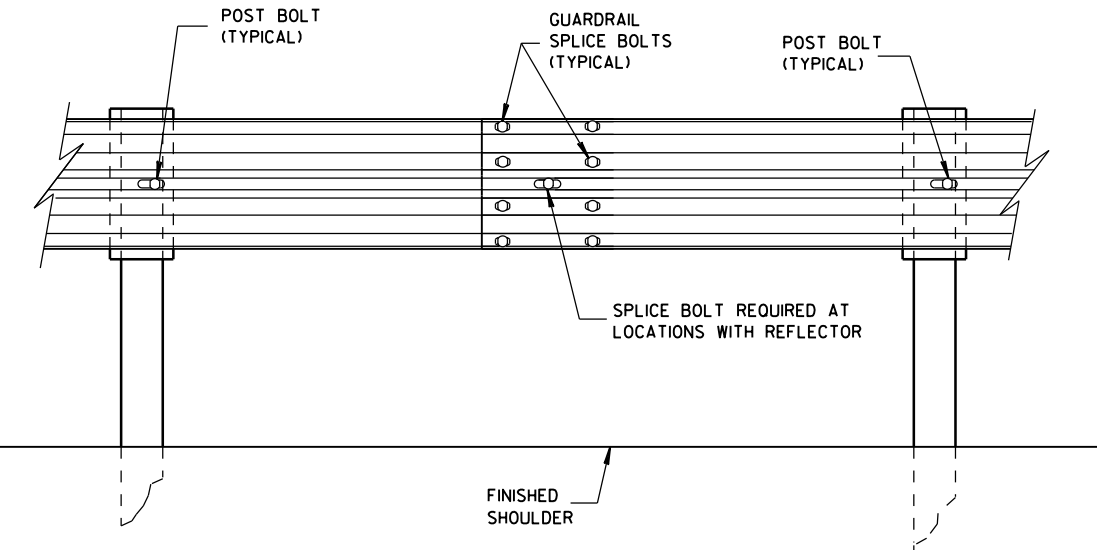
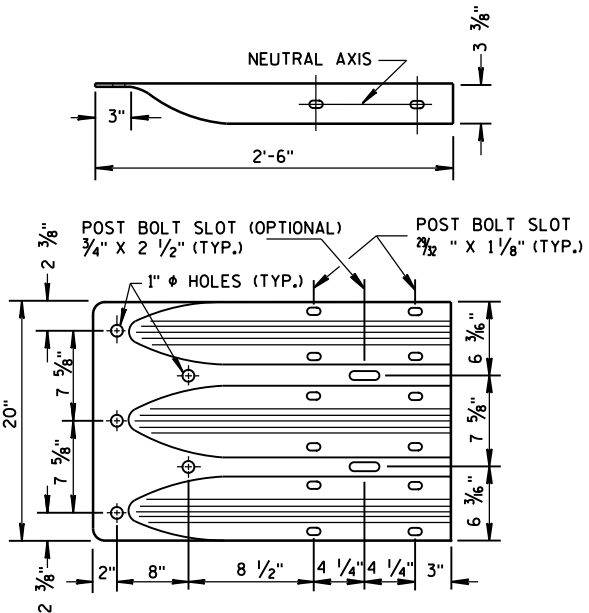


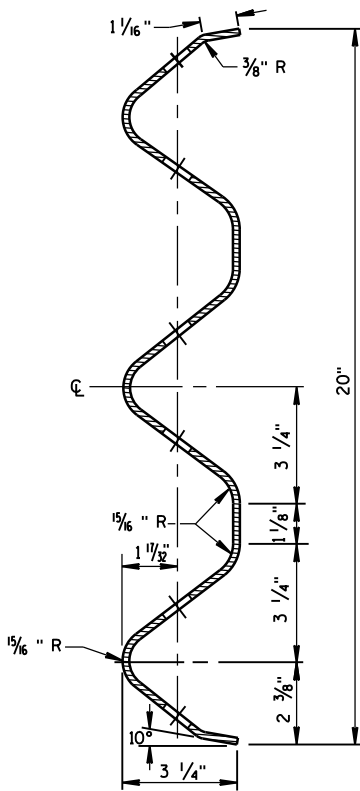
PLATE WASHER DETAIL



SPlice DETAIL



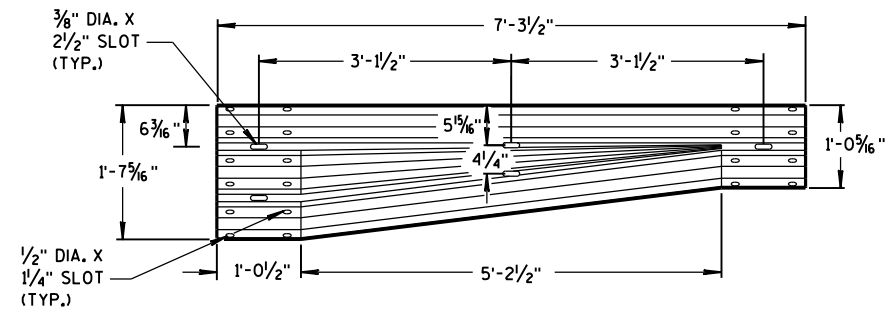
THRIE BEAM
TERMINAL CONNECTOR



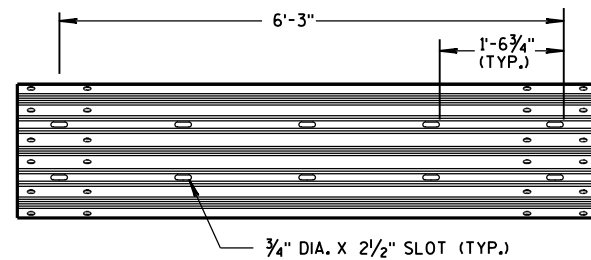
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

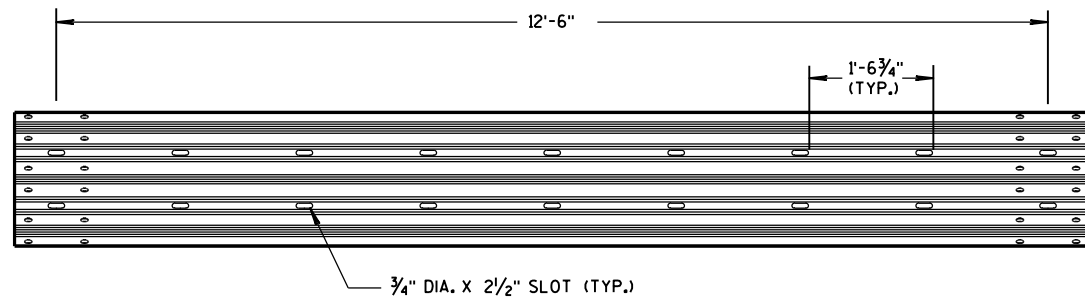
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



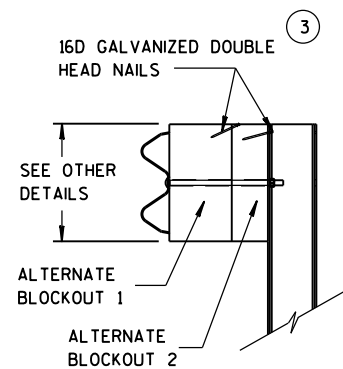
W-BEAM TO THRIE BEAM TRANSITION SECTION



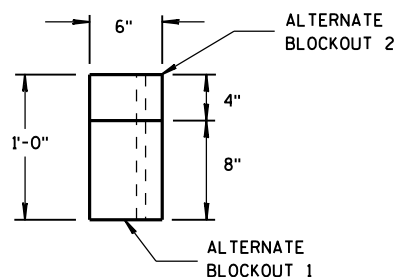
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

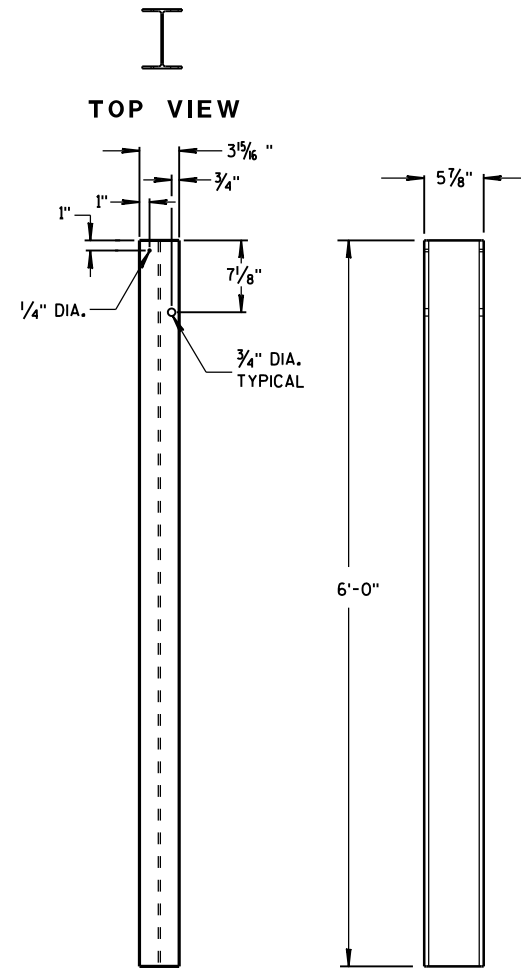


SIDE VIEW



TOP VIEW

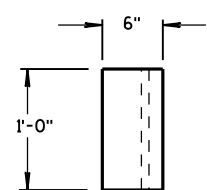
ALTERNATE WOOD BLOCKOUT DETAIL



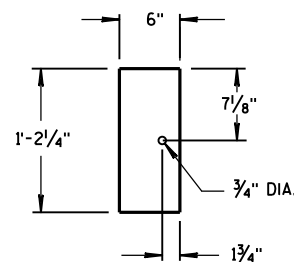
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

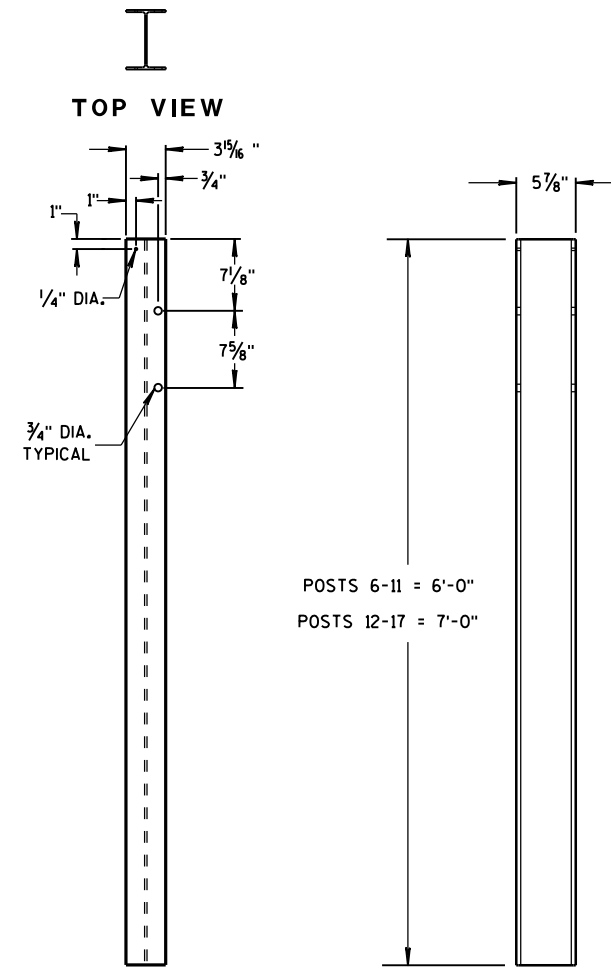


TOP VIEW



FRONT VIEW

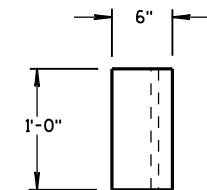
BLOCKOUT
POSTS 1-5



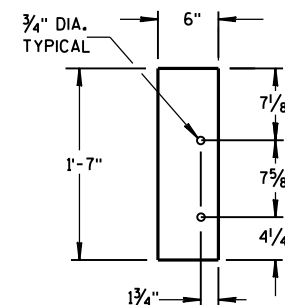
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-17



TOP VIEW



FRONT VIEW

BLOCKOUT
POSTS 6-17

GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

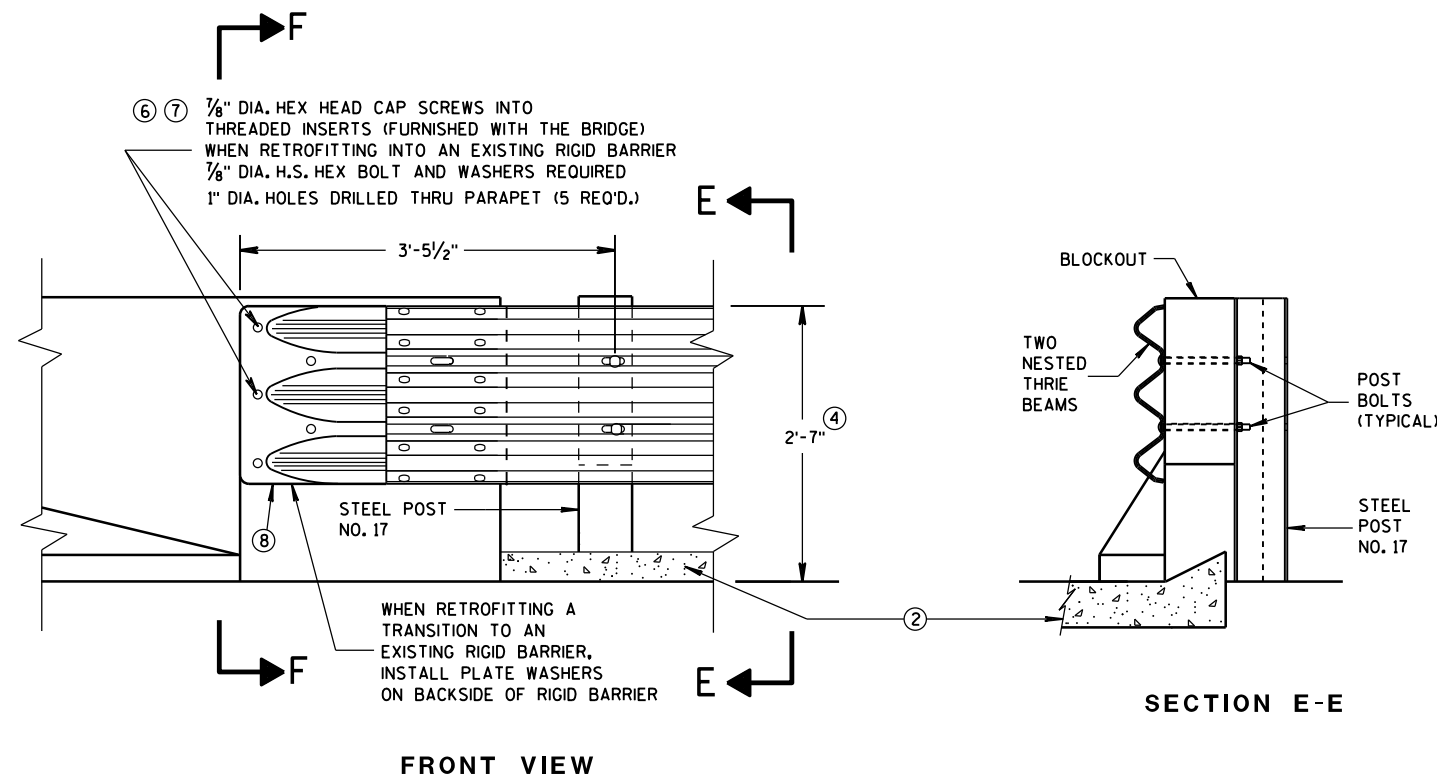
BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
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GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

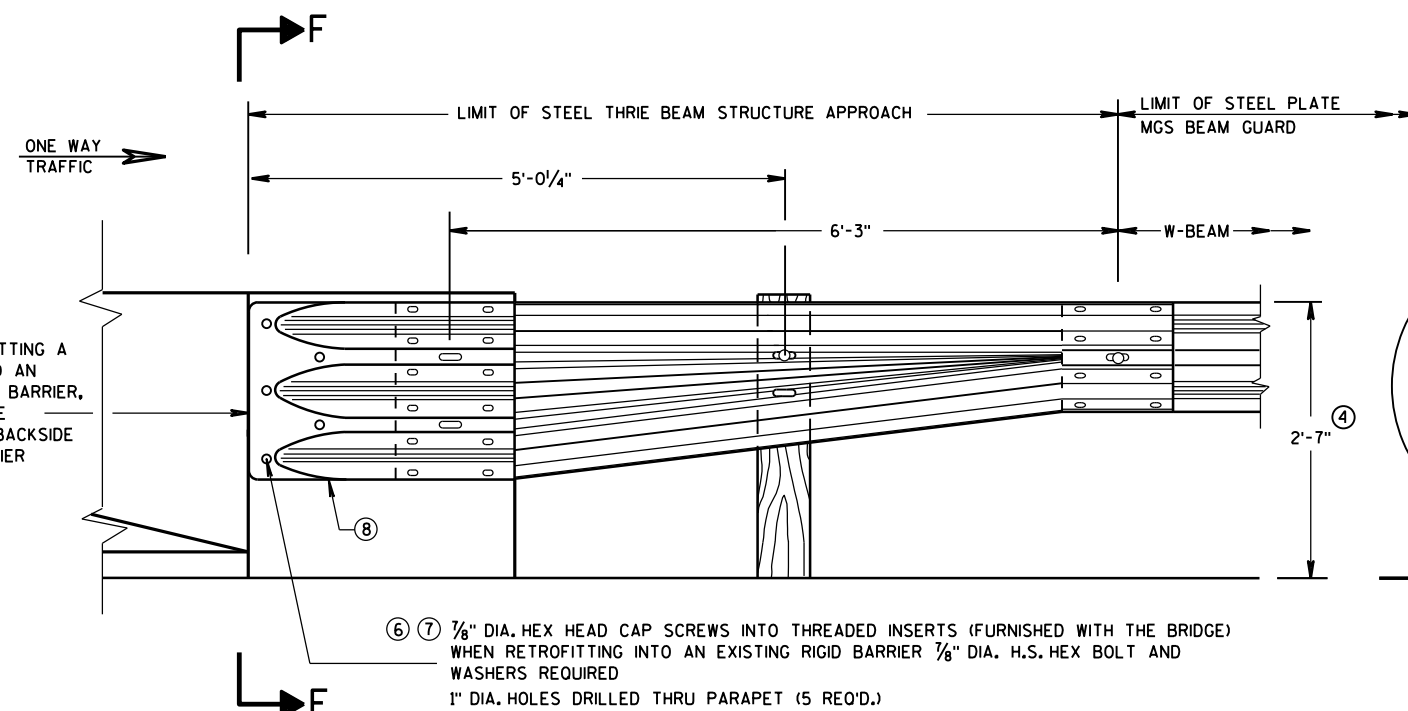
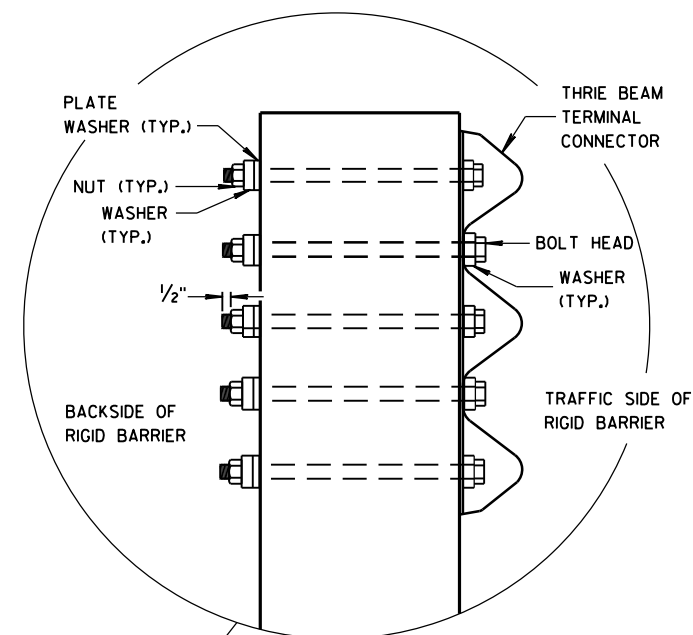
② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

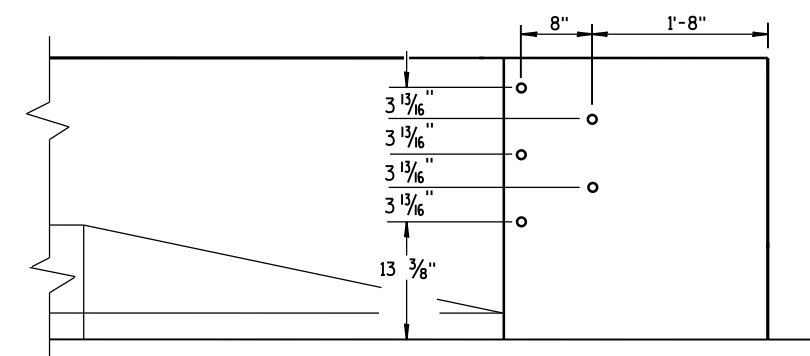
⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.

⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".



SECTION F-F



DRILL HOLE LOCATION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

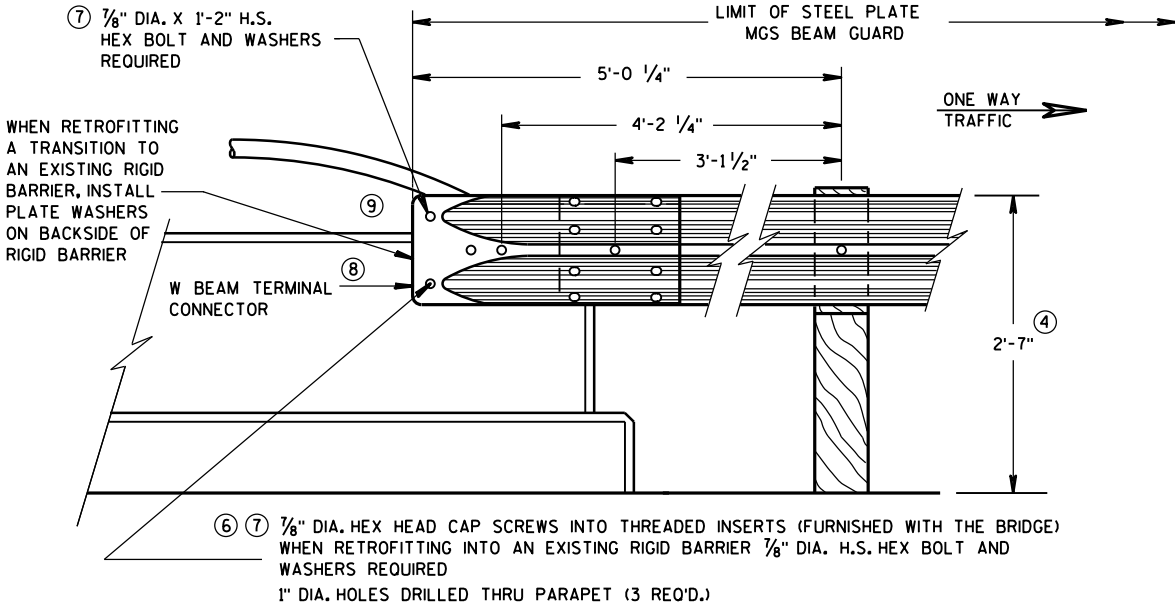
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June, 2015
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

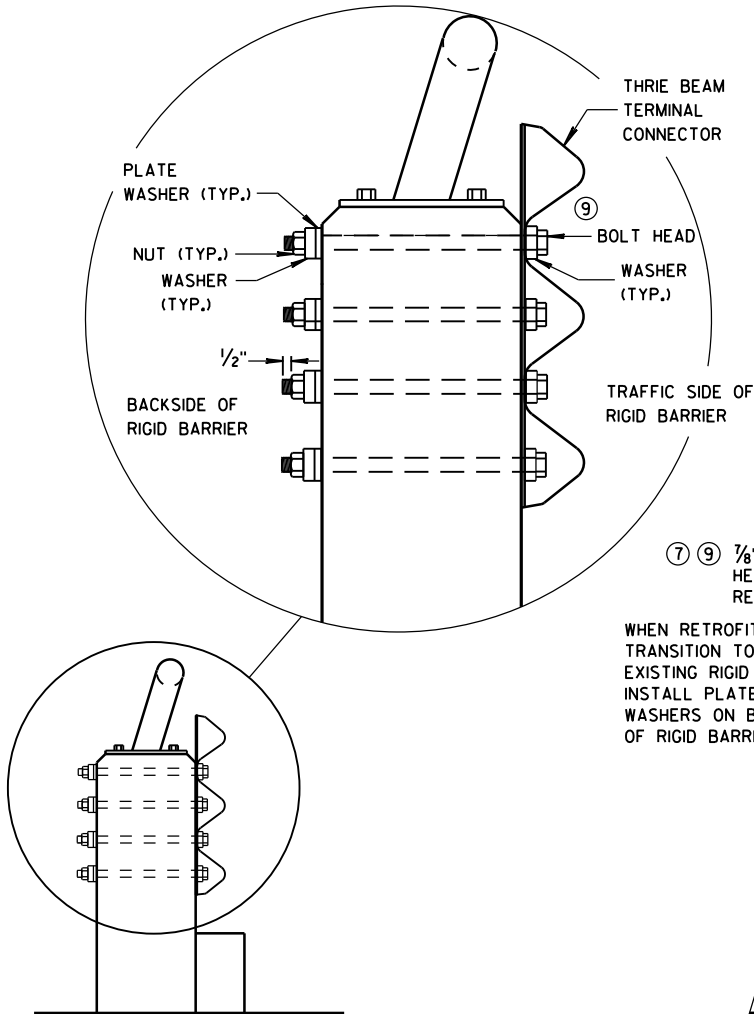
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

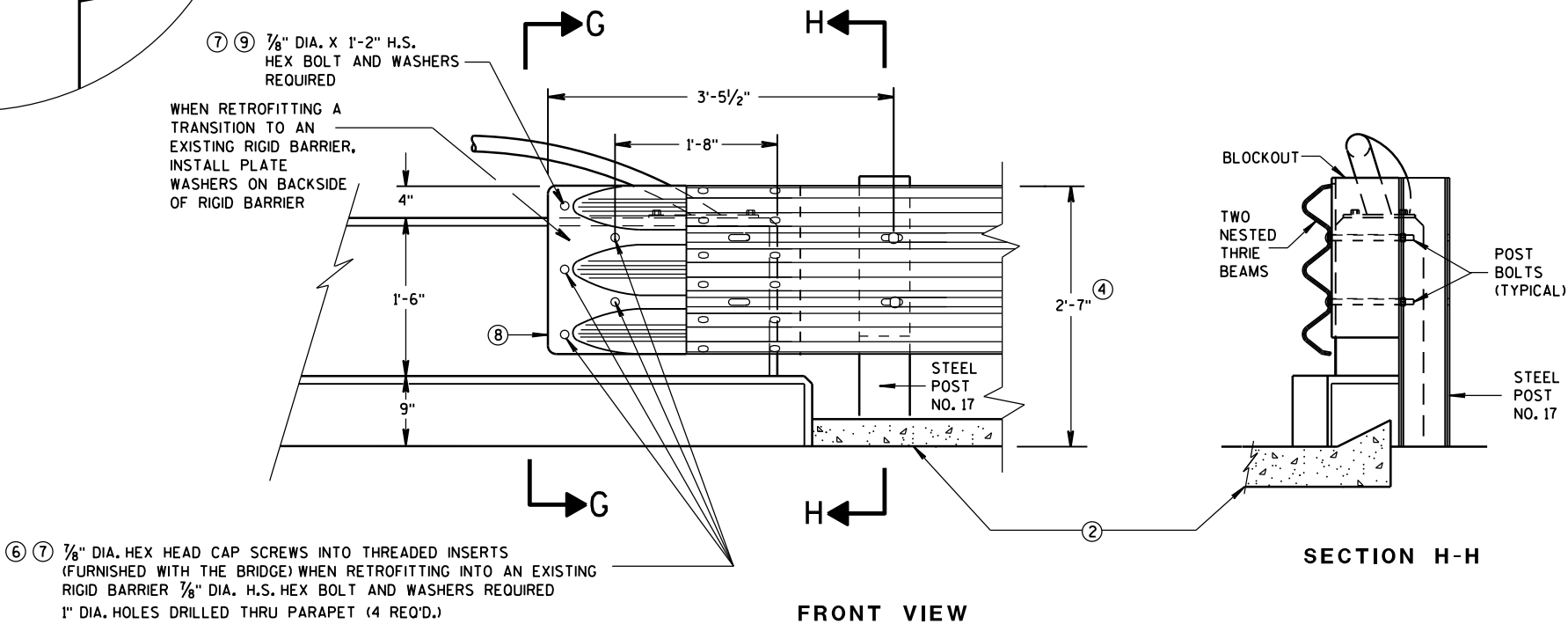
- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{8}"$ THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ⑧ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 $\frac{1}{2}"$.
- ⑨ BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.



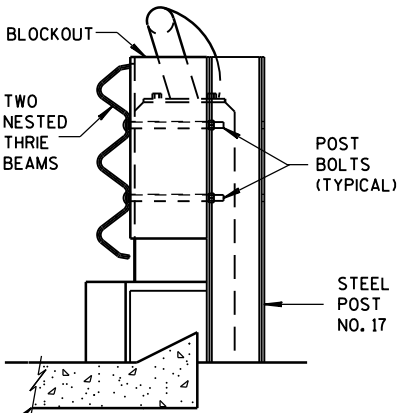
FRONT VIEW
W BEAM CONNECTION TO VERTICAL FACE PARAPET
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



SECTION G-G



FRONT VIEW
THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS

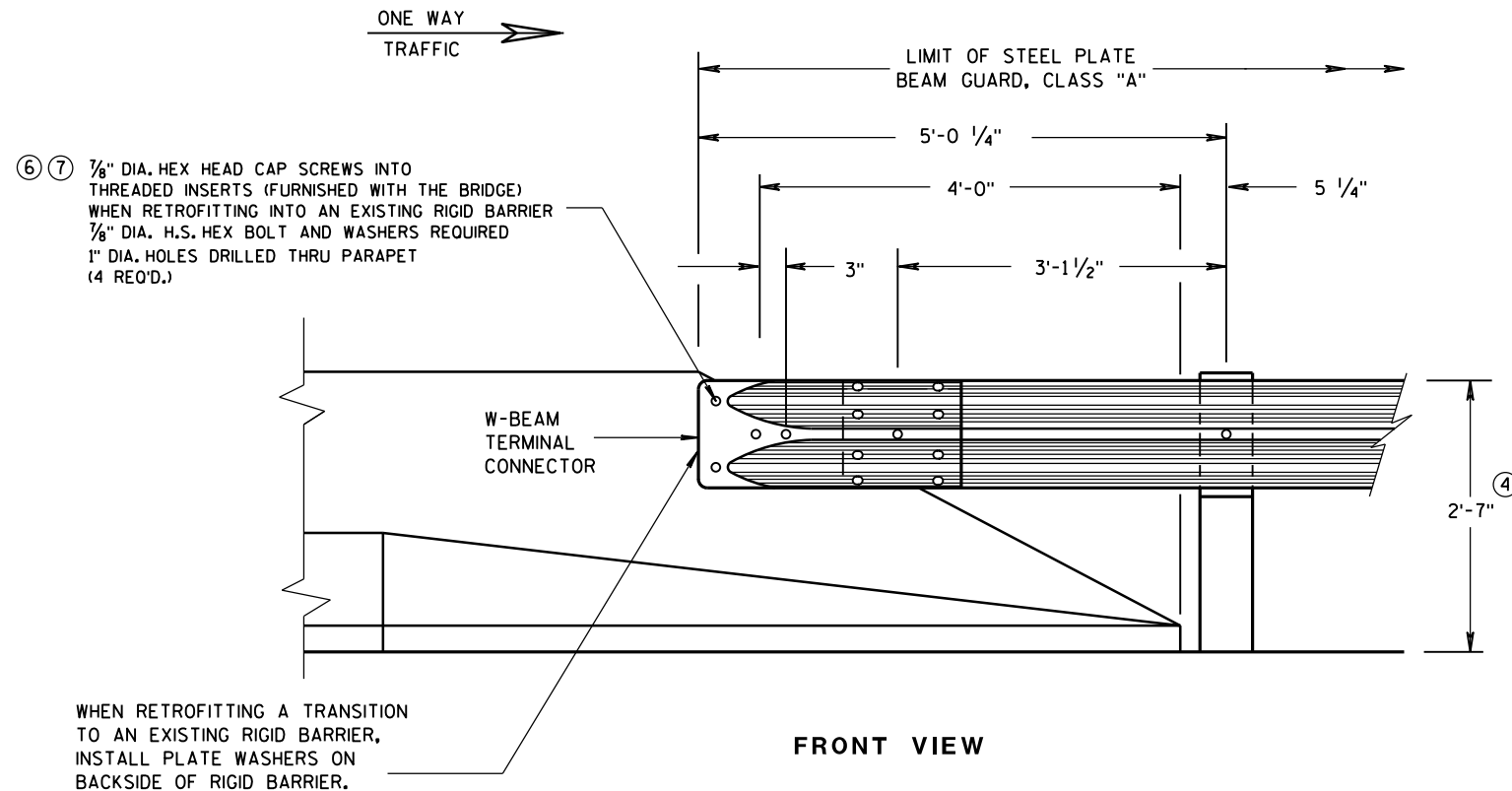


SECTION H-H

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

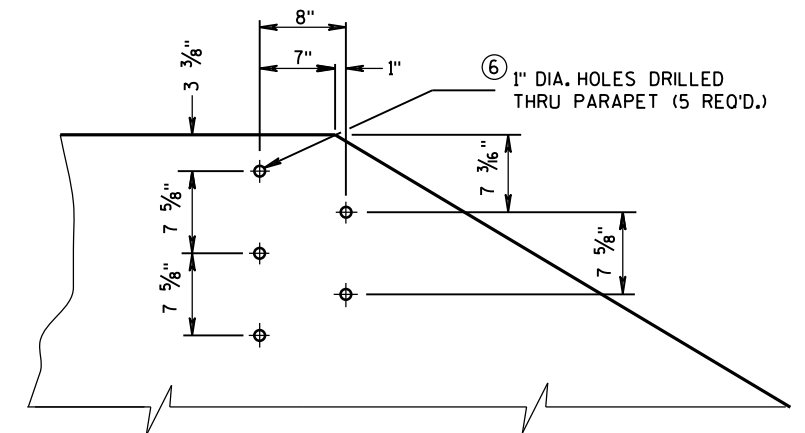
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ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

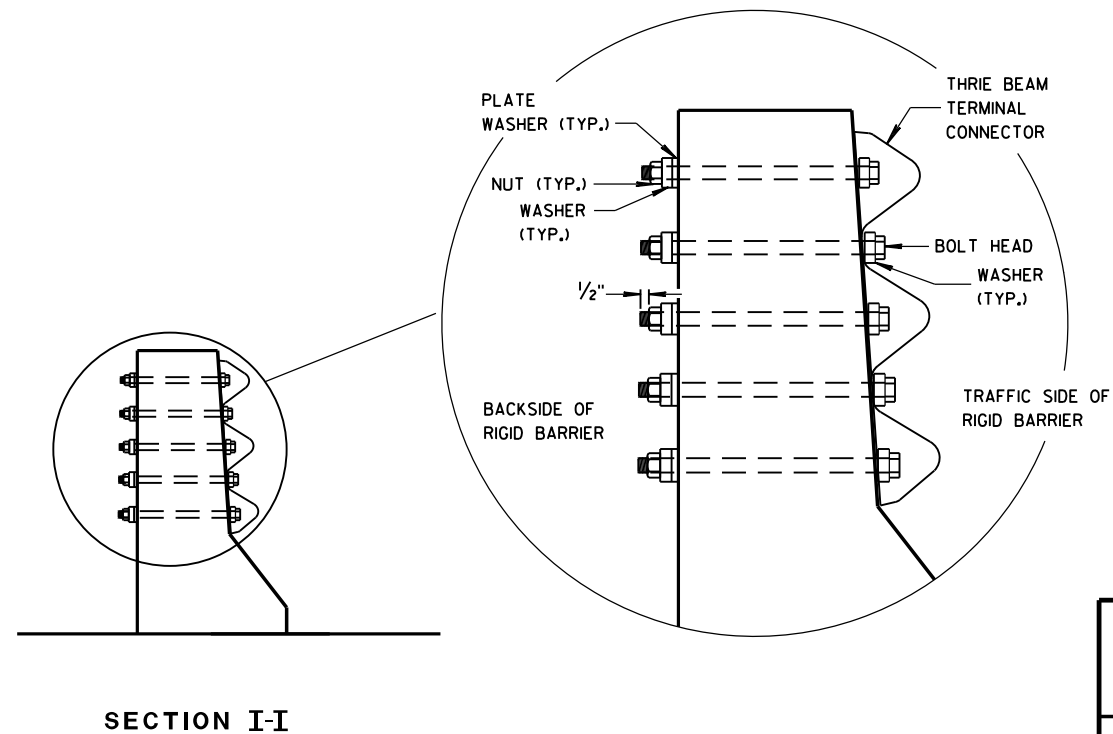
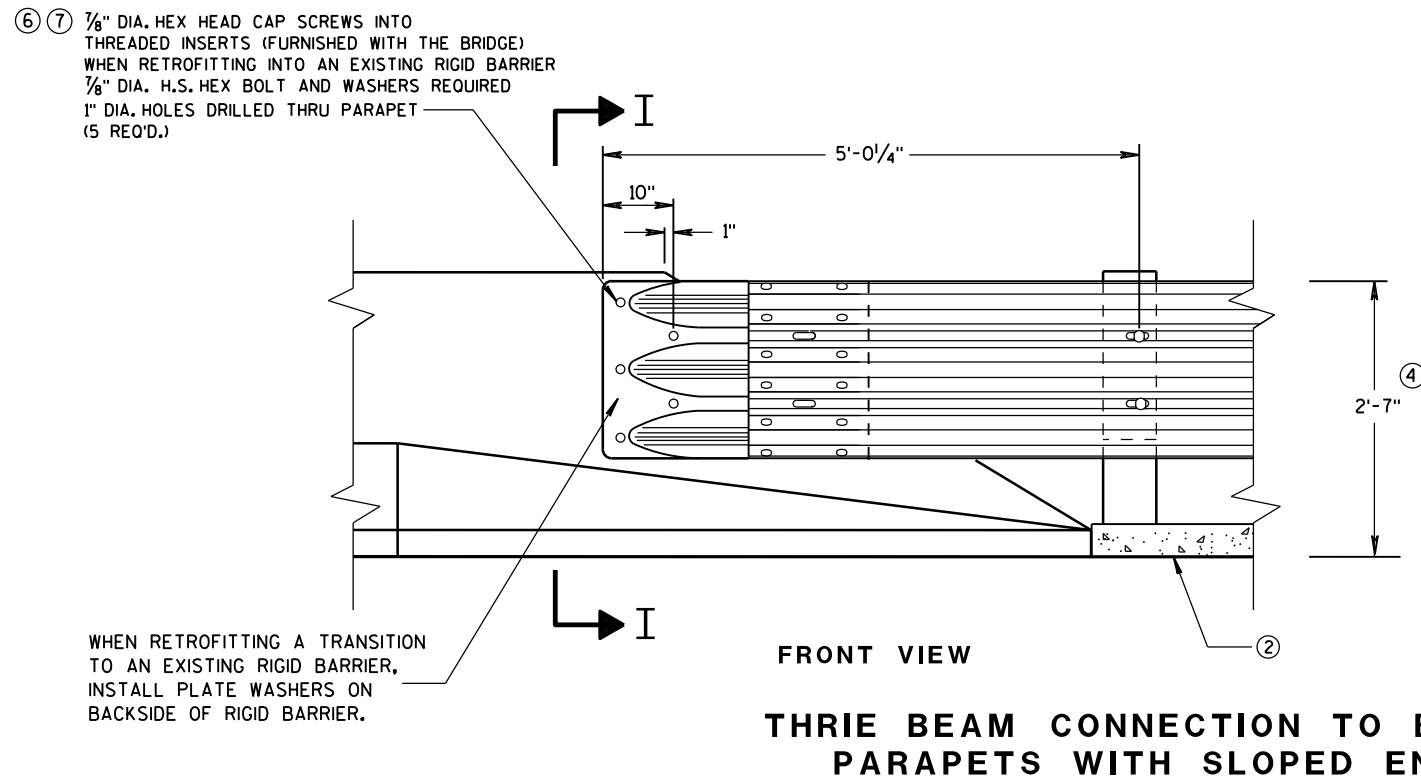


GENERAL NOTES

- ② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ⑦ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



DRILL HOLE LOCATION AND PATTERN
FOR THRIE BEAM CONNECTION

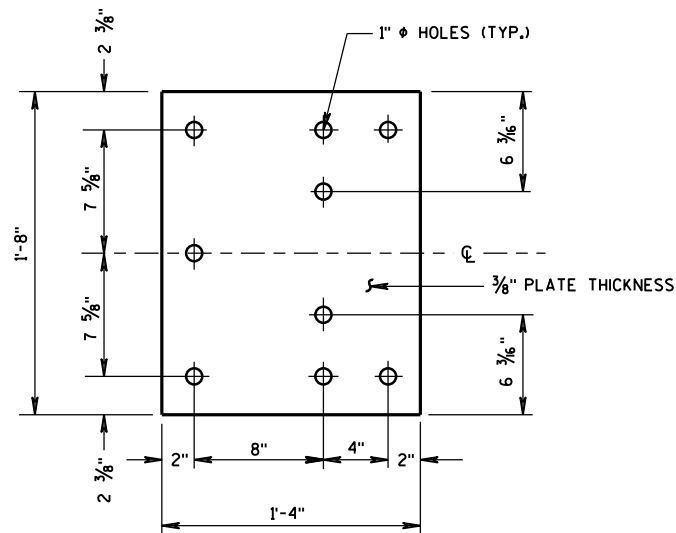


MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

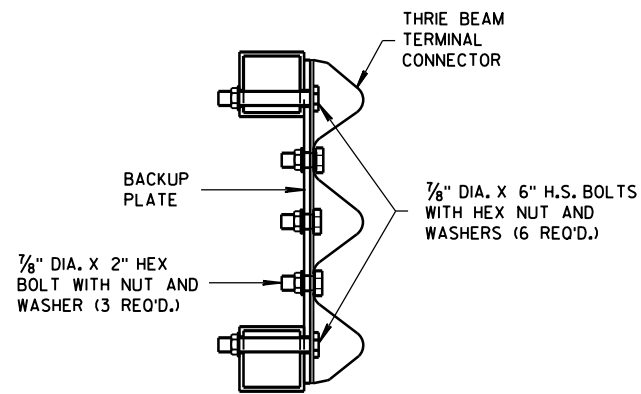
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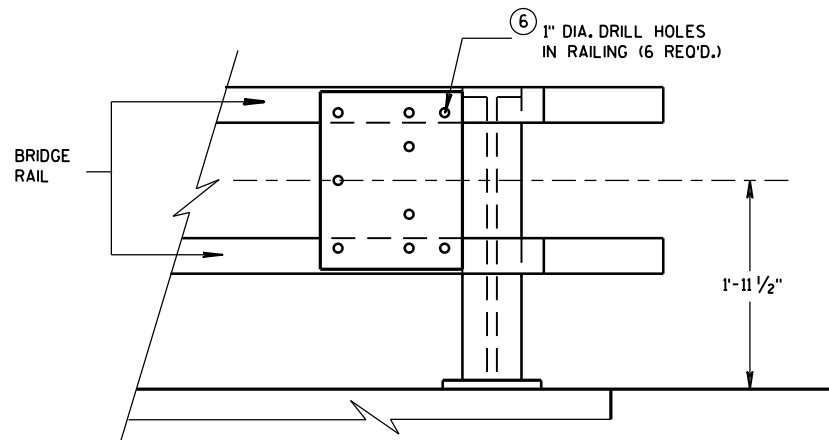
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



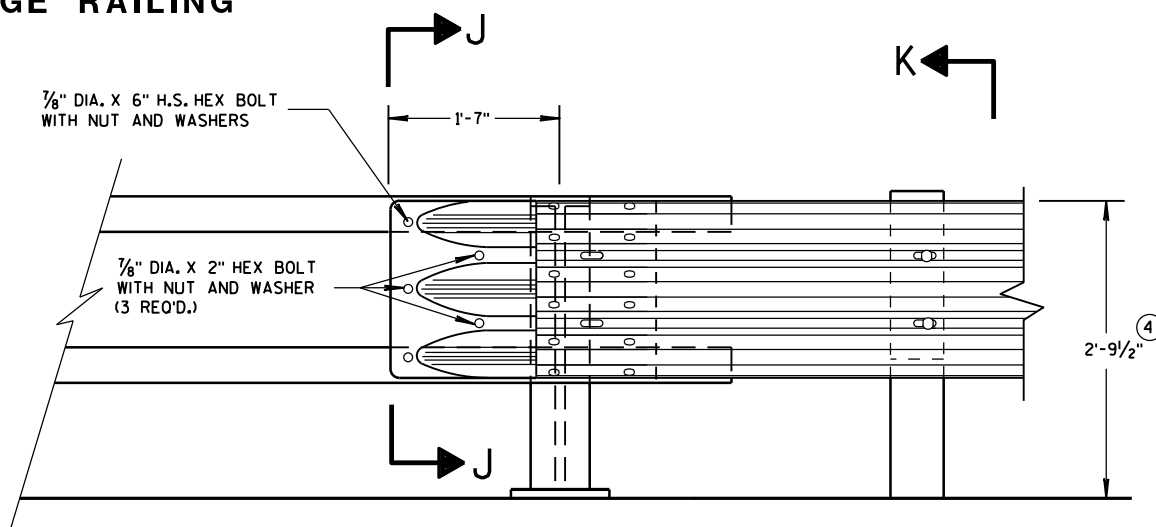
BACK-UP PLATE DETAIL



SECTION J-J

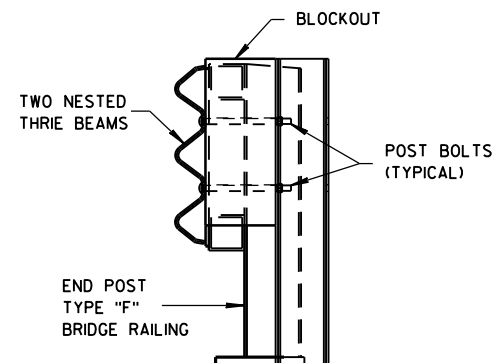


BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING



FRONT VIEW

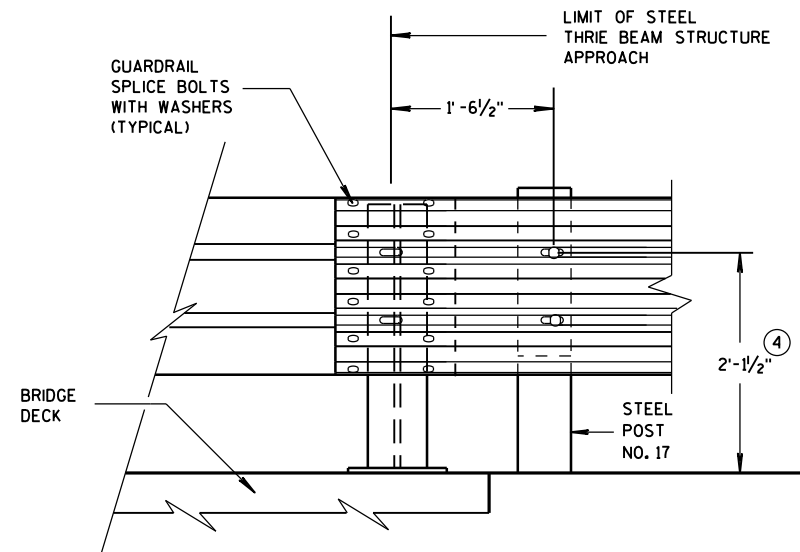
THRIE BEAM CONNECTION TO TUBULAR RAILING TYPE "F"



SECTION K-K

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑥ DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.



FRONT VIEW

THRIE BEAM CONNECTION TO STEEL RAILING TYPE "W"

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

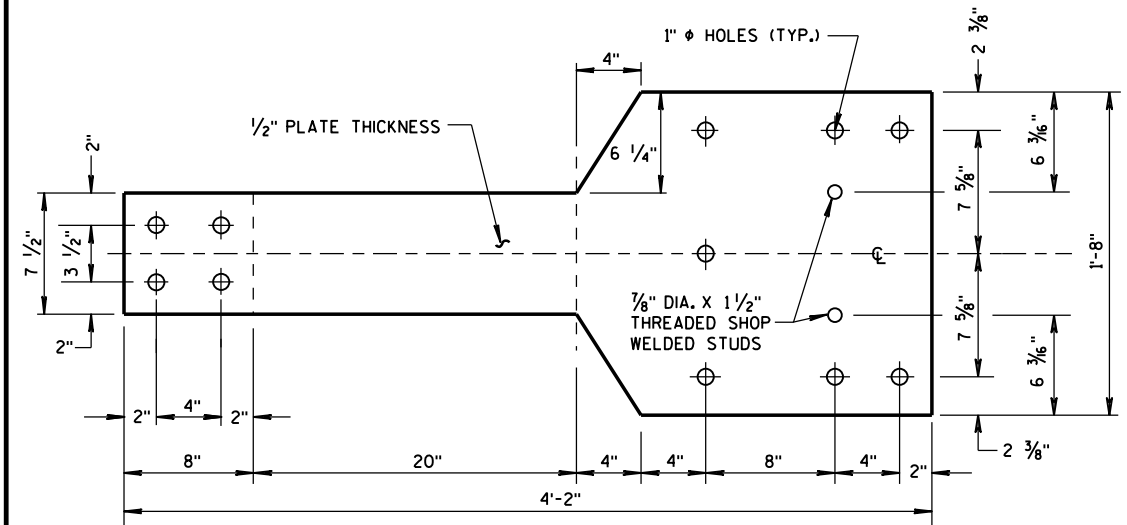
STATE OF WISCONSIN
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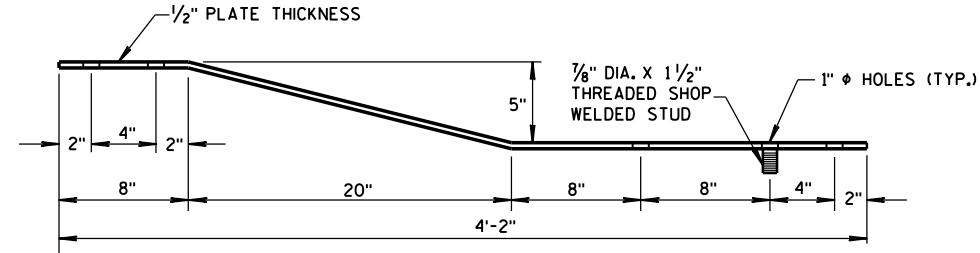
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

GENERAL NOTES

④ TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.

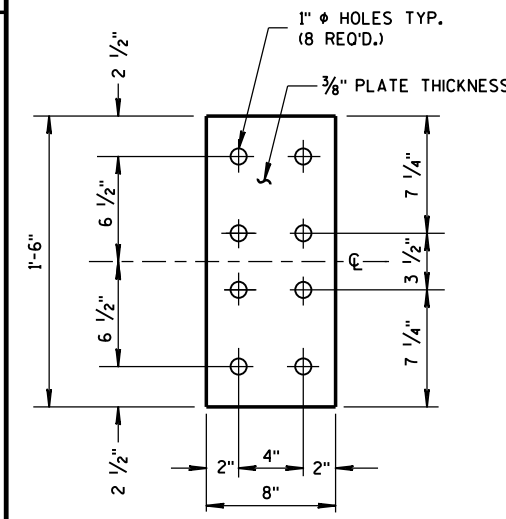


FRONT VIEW



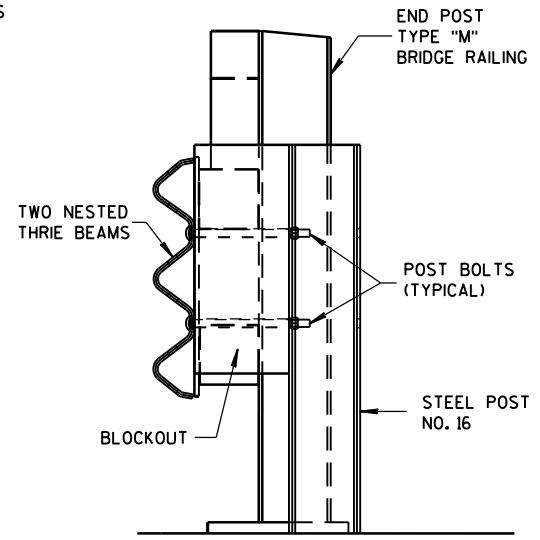
PLAN VIEW

BACK-UP PLATE DETAIL, TYPE "M"

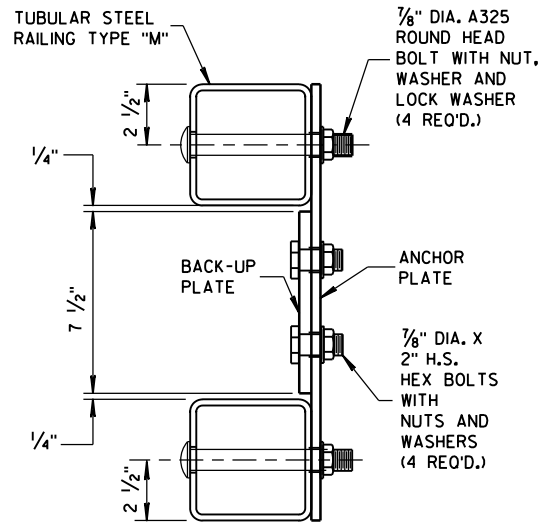


FRONT VIEW

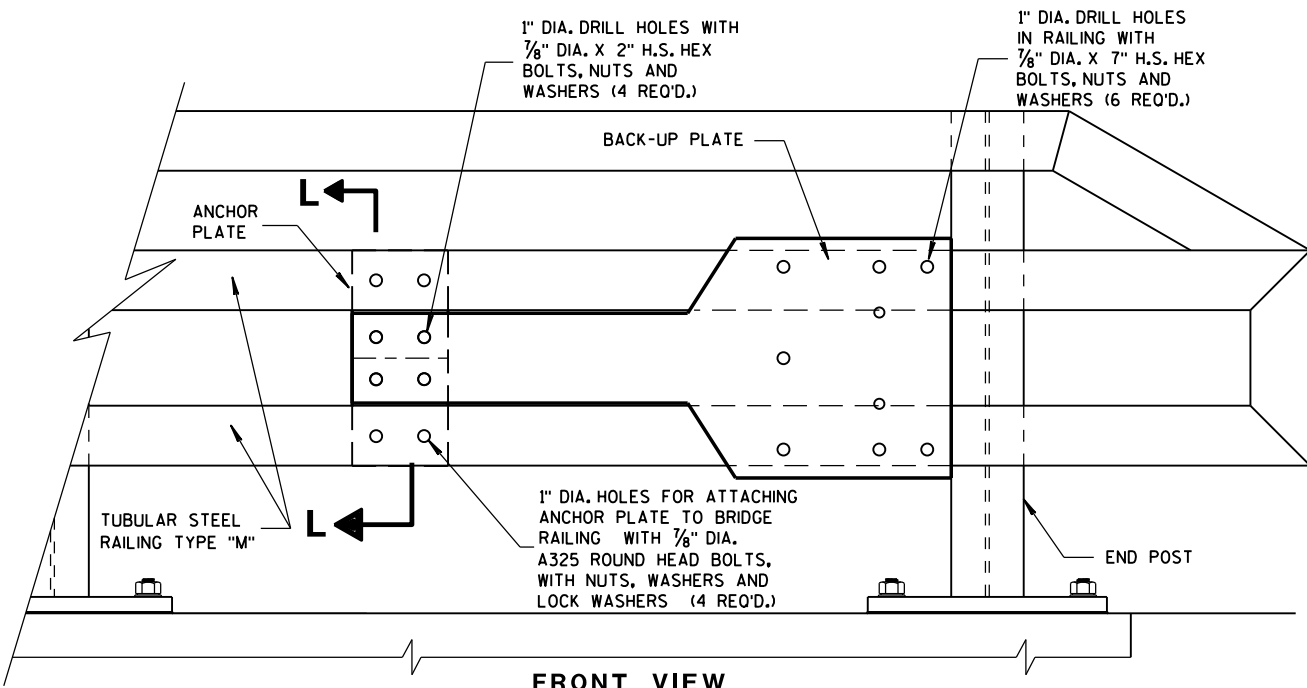
ANCHOR PLATE DETAIL, TYPE "M"



SECTION M-M

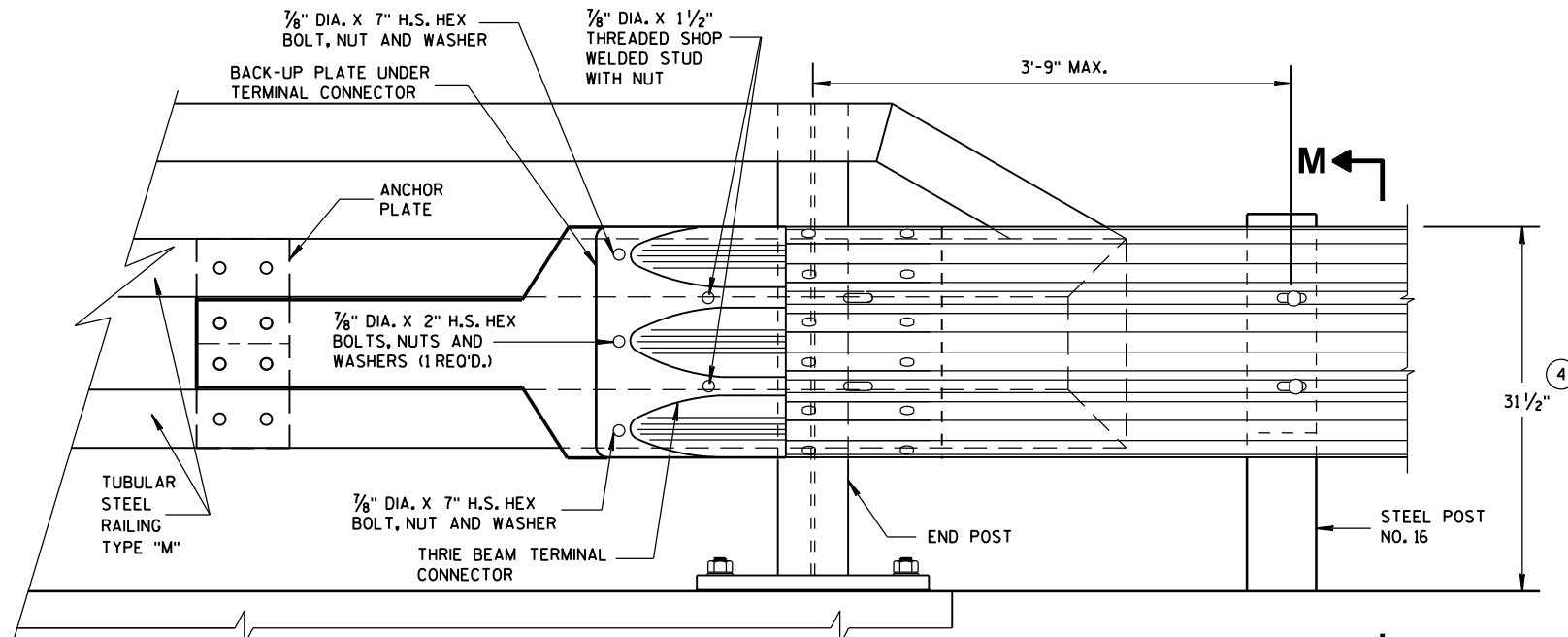


SECTION L-L

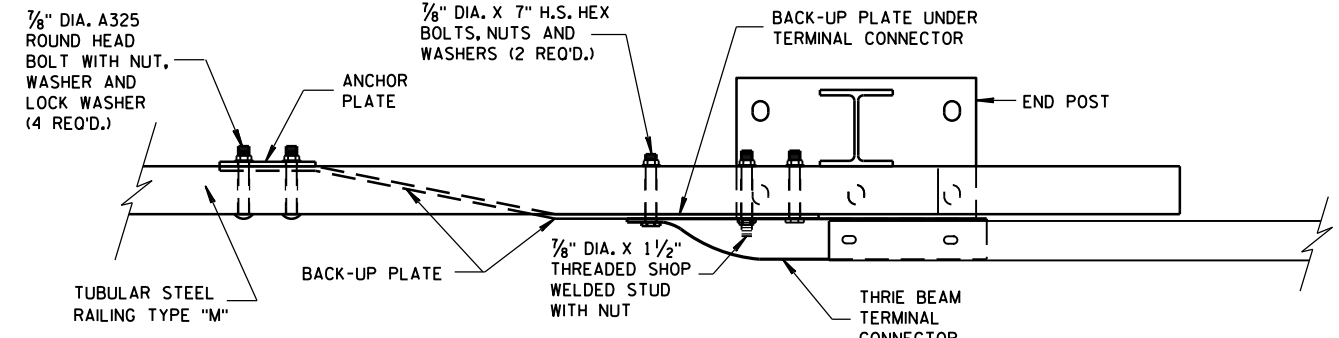


FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW



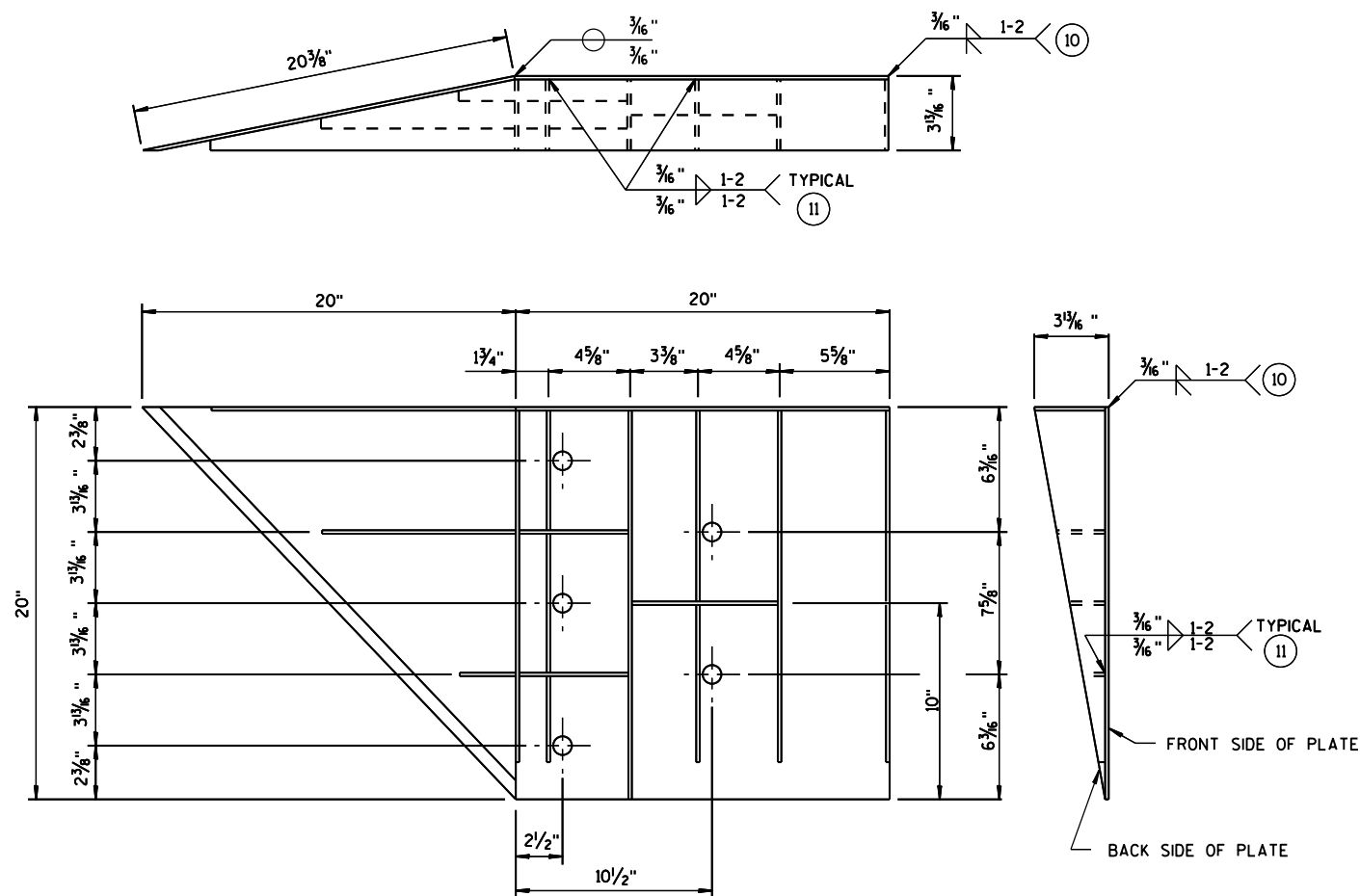
PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
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WELDING INSTRUCTION

(VIEWED FROM BACK SIDE OF PLATE)

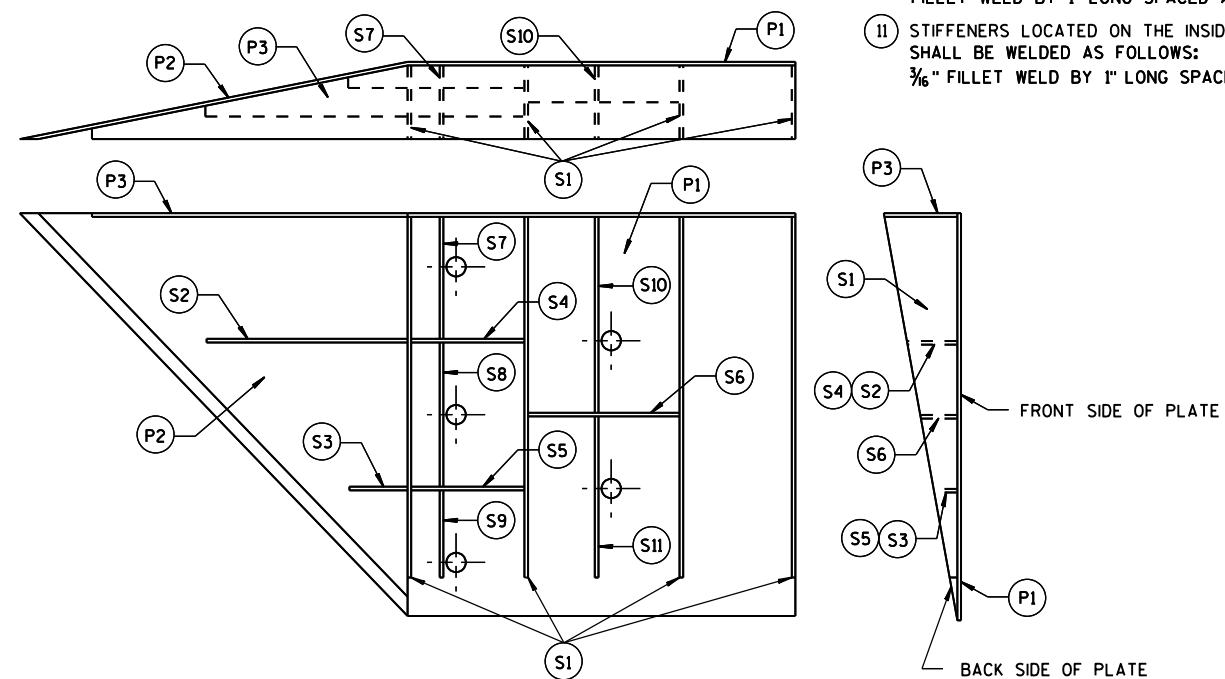


PLATE AND STIFFENER IDENTIFICATION

(VIEWED FROM BACK SIDE OF PLATE)

GENERAL NOTES

COVER PLATE PANELS ARE $\frac{3}{16}$ " THICK.

ALL STIFFENERS ARE $\frac{1}{4}$ " THICK.

CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.

FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.

ALL HOLE DIAMETERS SHALL BE 1".

FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

- ⑩ STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- ⑪ STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
 $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2".

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	$\frac{3}{16}$ "
P2	1		20" x 20" x $28\frac{3}{16}$ "	$\frac{3}{16}$ "
P3	1		39" x $3\frac{3}{8}$ " x 20" x $19\frac{3}{16}$ "	$\frac{3}{16}$ "
S1	4		$18\frac{7}{16}$ " x $3\frac{5}{8}$ " x $18\frac{3}{4}$ "	$\frac{1}{4}$ "
S2	1		$10\frac{1}{4}$ " x $2\frac{1}{16}$ " x $10\frac{3}{8}$ " x $\frac{1}{2}$ "	$\frac{1}{4}$ "
S3	1		3" x $1\frac{1}{16}$ " x $3\frac{1}{8}$ " x $\frac{1}{2}$ "	$\frac{1}{4}$ "
S4	1		$6\frac{1}{8}$ " x $2\frac{1}{16}$ "	$\frac{1}{4}$ "
S5	1		$6\frac{1}{8}$ " x $1\frac{1}{16}$ "	$\frac{1}{4}$ "
S6	1		$7\frac{3}{4}$ " x $1\frac{3}{4}$ "	$\frac{1}{4}$ "
S7	1		$2\frac{9}{16}$ " x 6" x $3\frac{3}{8}$ " x $5\frac{1}{8}$ "	$\frac{1}{4}$ "
S8	1		$1\frac{1}{32}$ " x $7\frac{1}{2}$ " x $2\frac{1}{2}$ " x $7\frac{3}{8}$ "	$\frac{1}{4}$ "
S9	1		$6\frac{1}{16}$ " x $6\frac{3}{16}$ " x $1\frac{1}{32}$ "	$\frac{1}{4}$ "
S10	1		$1\frac{1}{8}$ " x $9\frac{7}{8}$ " x $3\frac{3}{8}$ " x $9\frac{1}{16}$ "	$\frac{1}{4}$ "
S11	1		$8\frac{1}{2}$ " x $8\frac{3}{4}$ " x $1\frac{1}{16}$ "	$\frac{1}{4}$ "

SINGLE SLOPE CONNECTION PLATE

MIDWEST GUARDRAIL SYSTEM
THREE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015

DATE

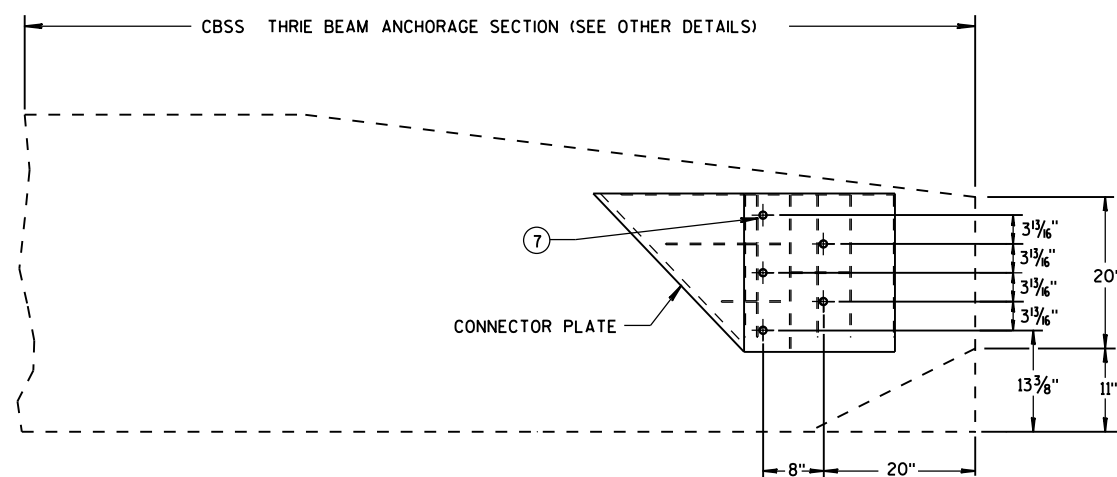
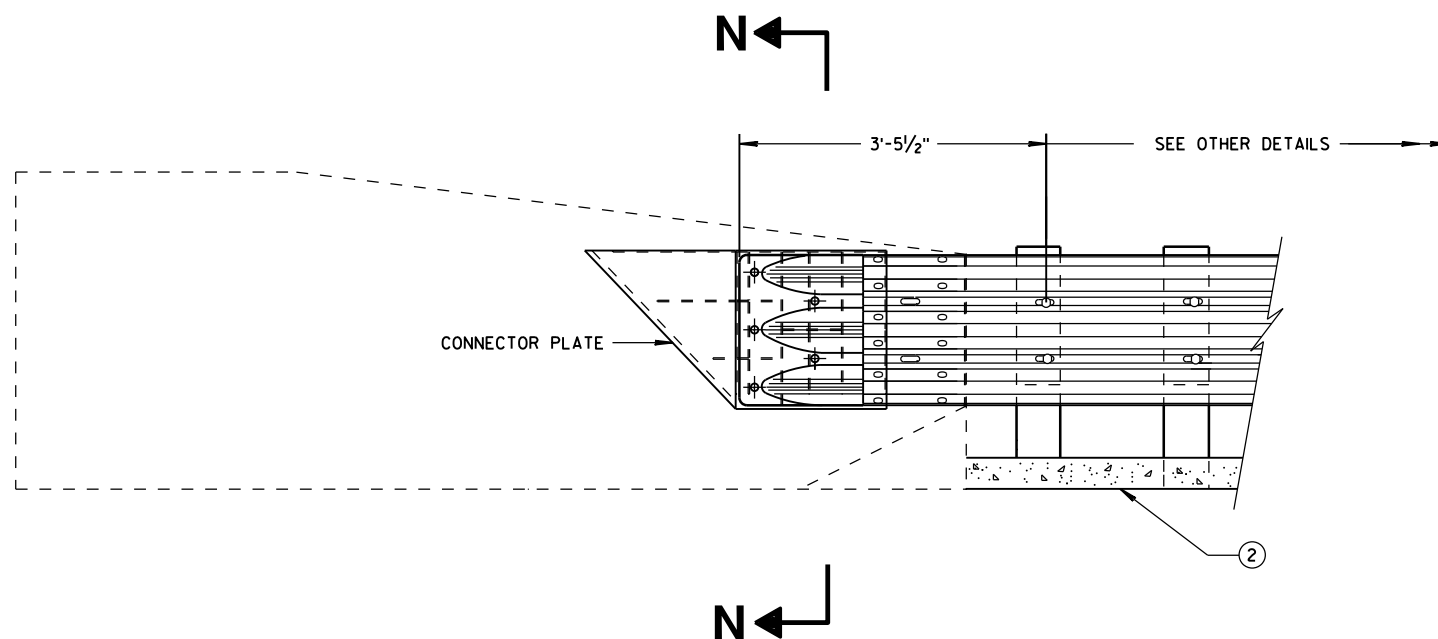
FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

ENGINEER

THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



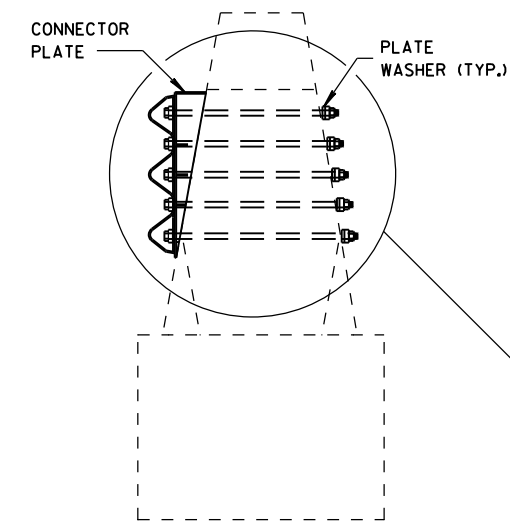
SINGLE SLOPE CONNECTION PLATE PLACEMENT

GENERAL NOTES

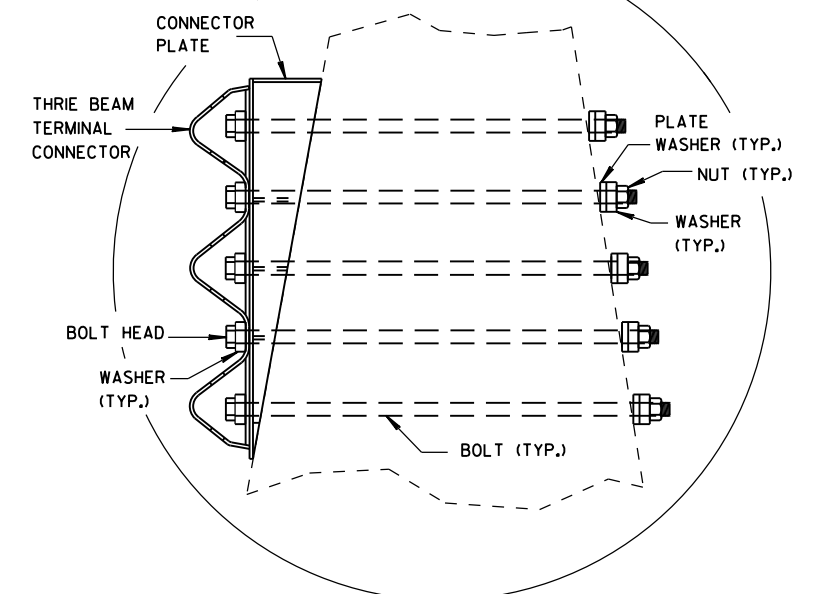
CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

(2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

(7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



SECTION N-N



MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015
DATE

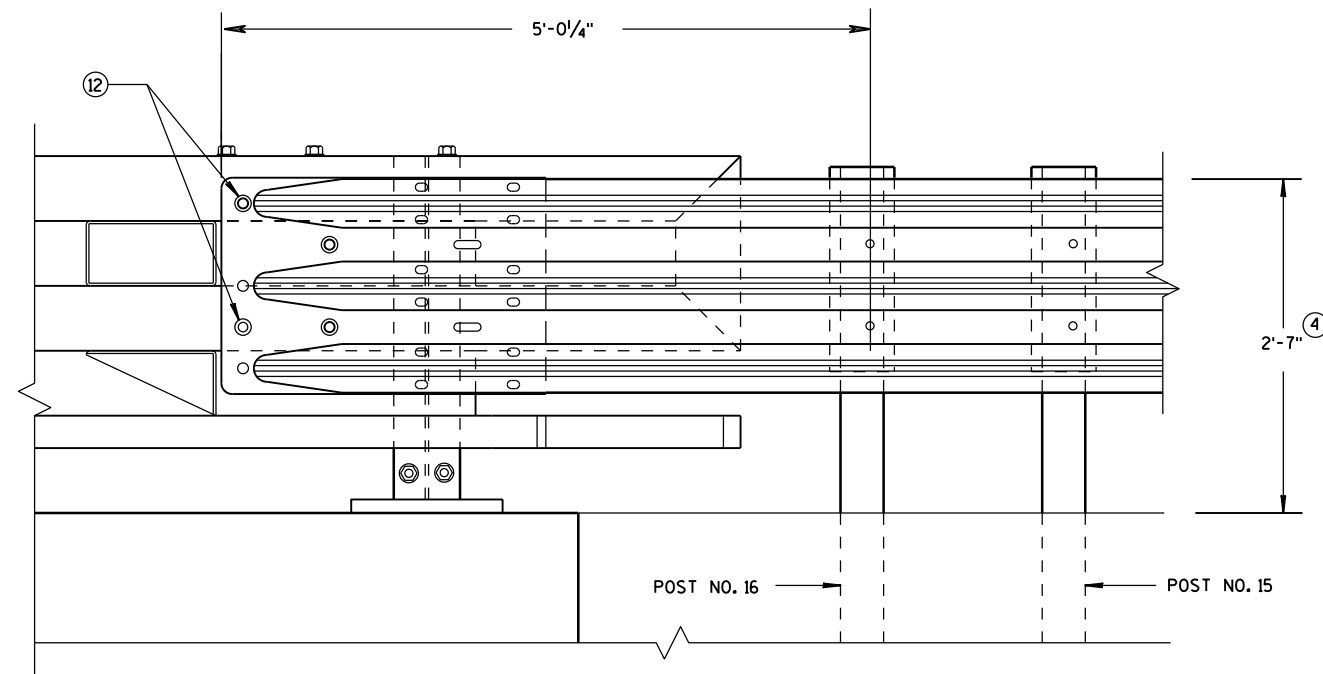
FHWA

/s/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

GENERAL NOTES

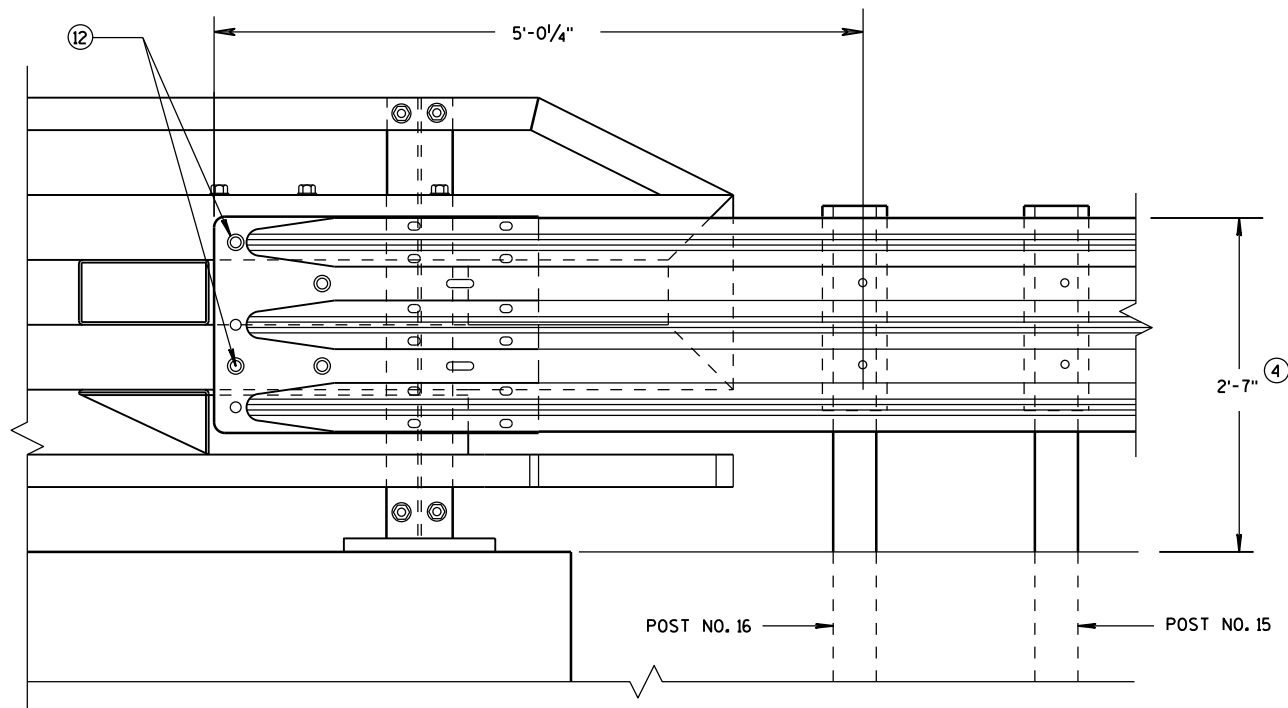
④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



ELEVATION OF DETAIL AT NY3 END POST

THRIE BEAM RAIL ATTACHMENT



ELEVATION OF DETAIL AT NY4 END POST

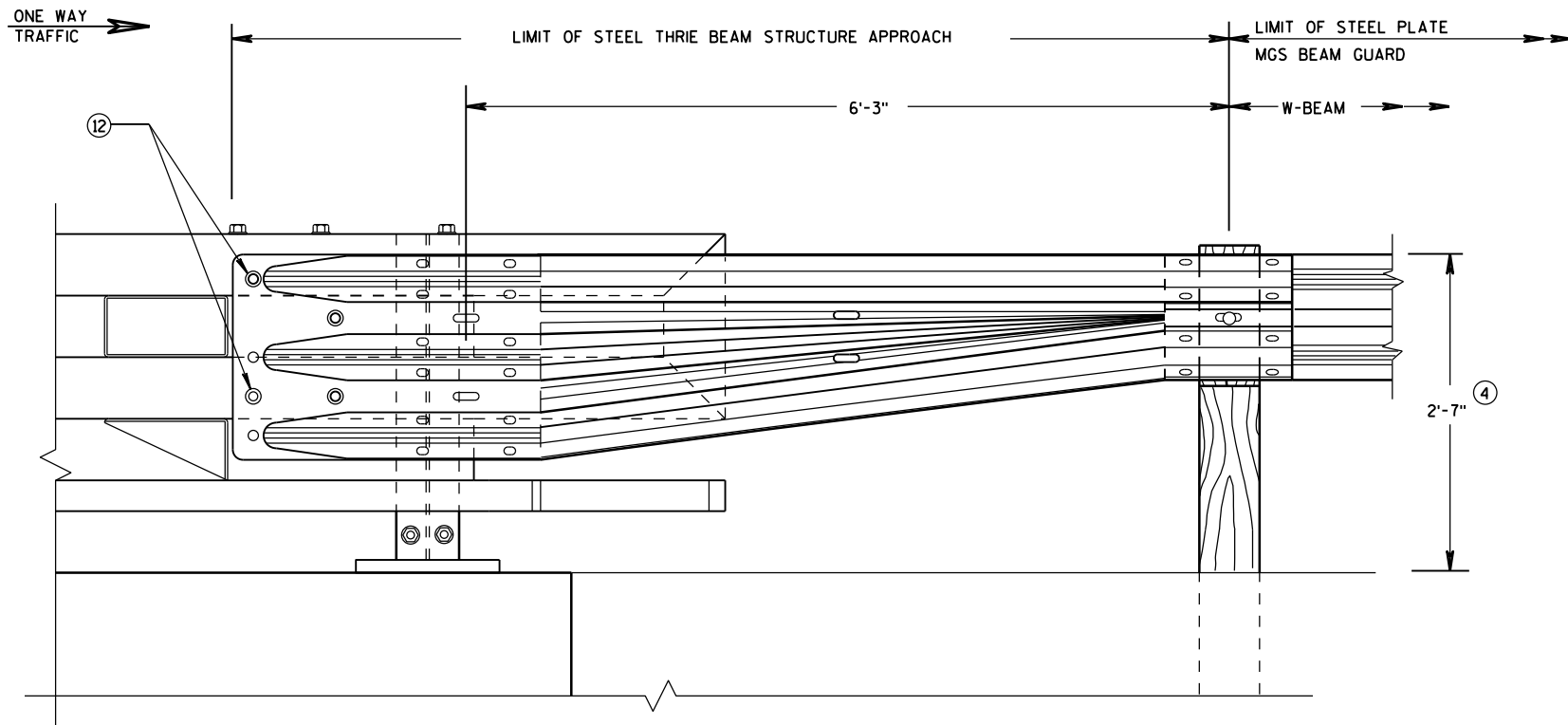
THRIE BEAM RAIL ATTACHMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

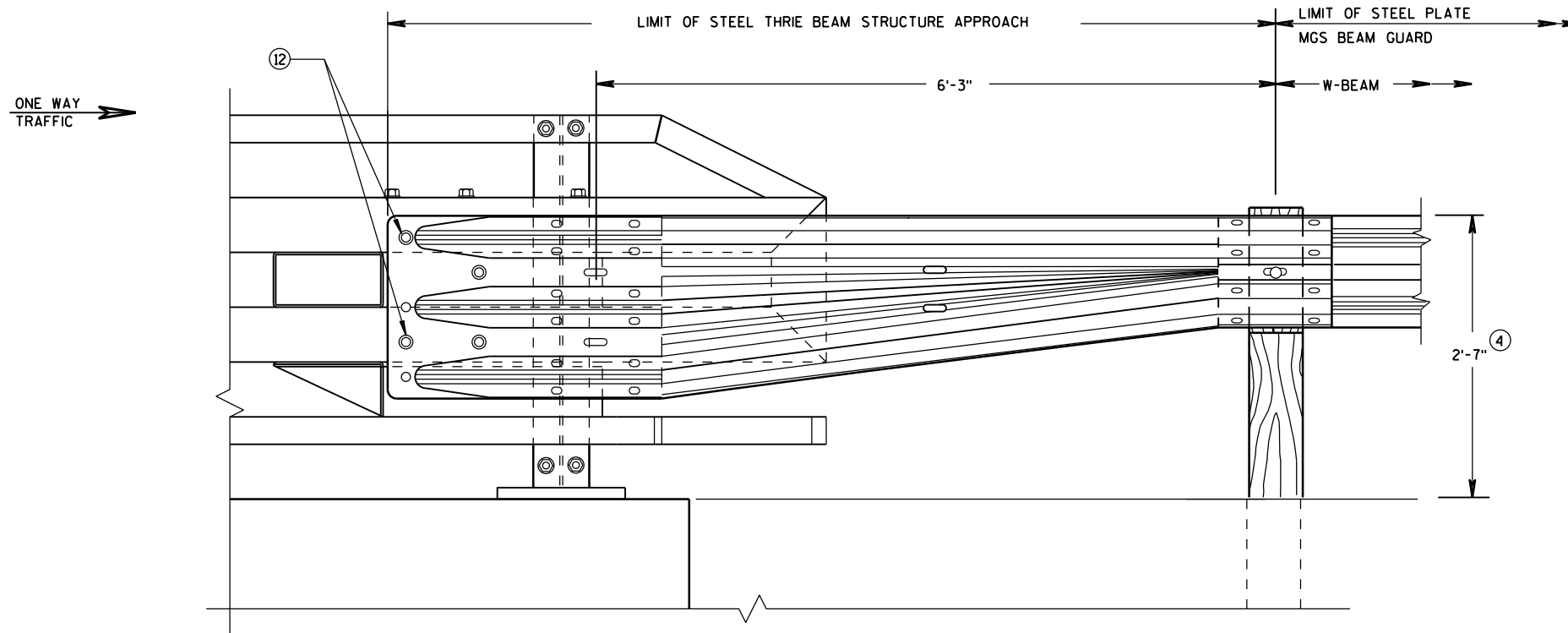


FRONT VIEW

**W BEAM TRANSITION AND
CONNECTION TO BRIDGE RAILING TYPE "NY3"**
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

GENERAL NOTES

- ④ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.
- ⑫ BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. ON BACKSIDE OF PARAPET ONE ROUND WASHER, AND NUT REQUIRED. BOLT THREAD IS TO EXTEND $\frac{1}{2}$ -INCH BEYOND NUT.



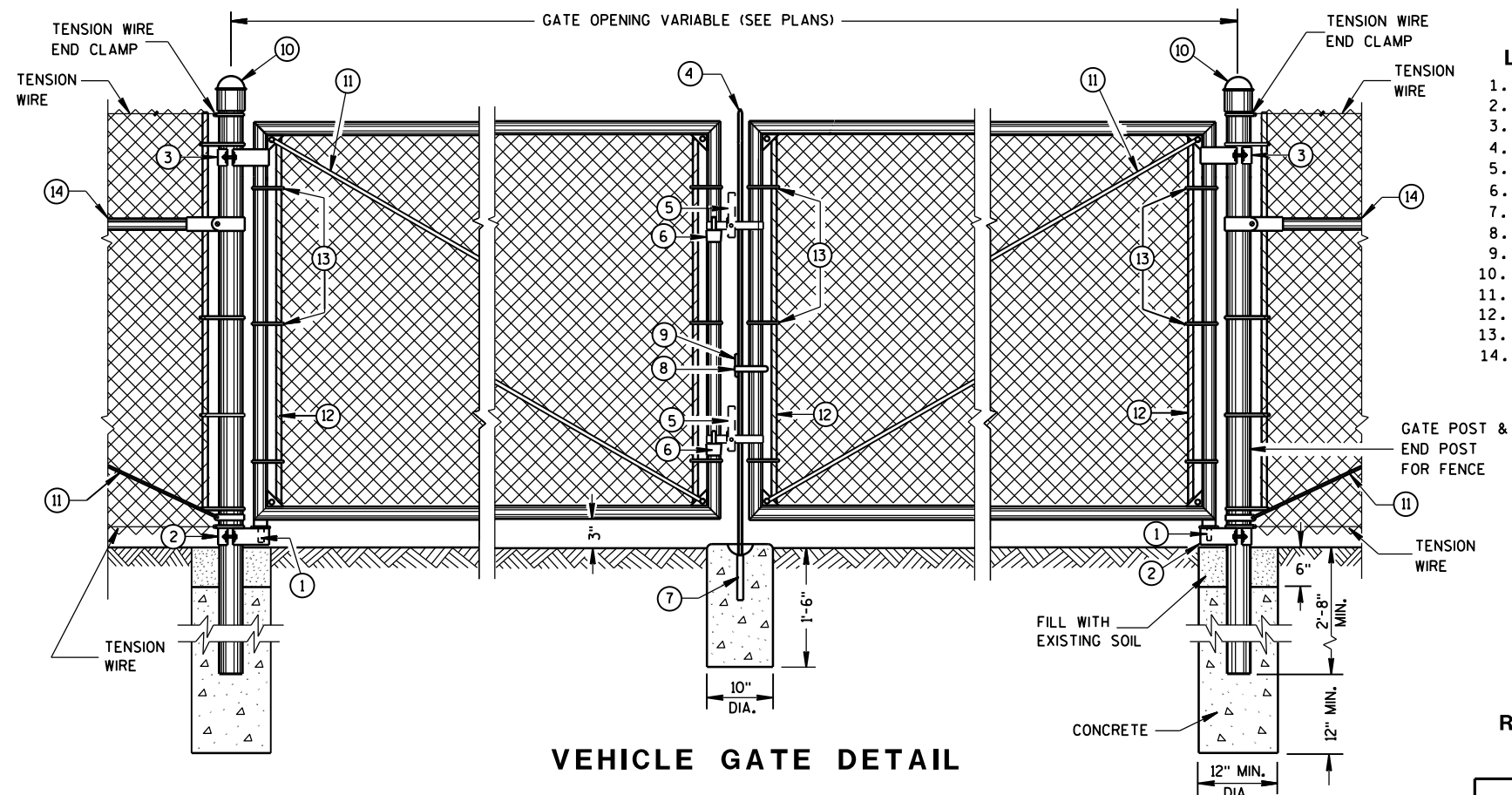
FRONT VIEW

**W BEAM TRANSITION AND
CONNECTION TO BRIDGE RAILING TYPE "NY4"**
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

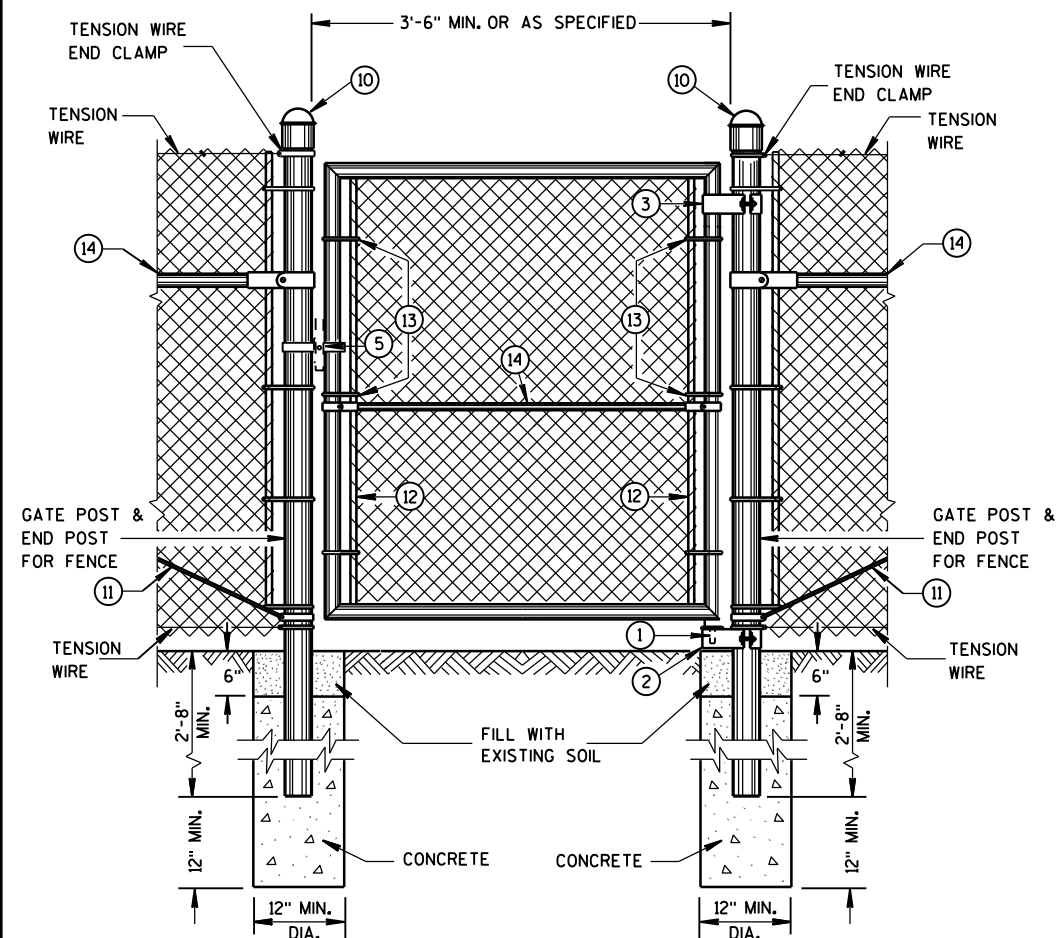
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED June, 2015 DATE	/S/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



VEHICLE GATE DETAIL



PEDESTRIAN GATE DETAIL

- ## LEGEND

1. STRAIGHT PLUG
2. BOTTOM HINGE
3. TOP HINGE
4. PLUNGER ROD
5. FULCRUM LATCH
6. FORK CATCH *
7. PLUNGER ROD CATCH
8. LOCK KEEPER GUIDE
9. LOCK KEEPER
10. DOME TOPS
11. TRUSS RODS
12. TENSION BAR
13. TENSION BANDS
14. BRACE RAIL

*NOT REQUIRED ON SINGLE SWING PEDESTRIAN GATE

GENERAL NOTES

FENCE POSTS INSTALLED ON CONCRETE WALLS SHALL BE ANCHORED INTO EMBEDDED METAL SLEEVES OR CORED HOLE BY FILLING THE ANNULAR SPACE WITH PEA GRAVEL FOLLOWED BY AN EPOXY RESIN ADHESIVE. THE EPOXY RESIN ADHESIVE SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M 235, CLASS A, B OR C.

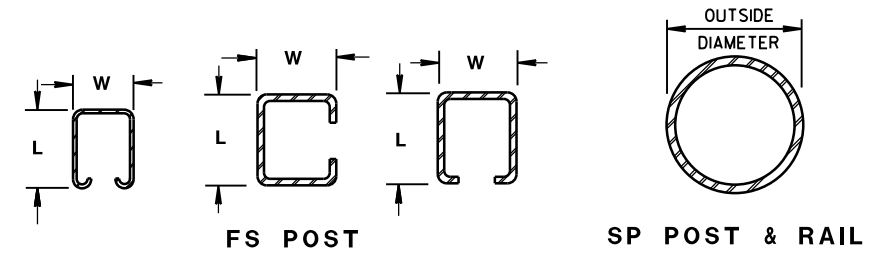
USE FENCE FABRIC KNUCKLED AT BOTH SELVAGES.

FOR LEAF GATES GREATER THAN 8 FEET WIDE, INSTALL INTERIOR VERTICAL BRACE RAIL AT 8 FOOT INTERVALS.

FOR FABRIC HEIGHTS GREATER THAN 8 FEET, INSTALL INTERIOR HORIZONTAL BRACE RAILS TO LEAF GATE.

MAXIMUM SAG FOR OUTER GATE MEMBER SHALL NOT EXCEED THE GREATER OF 1% OF THE LEAF GATE WIDTH OR 2 INCHES.

USE TYPE 2, CLASS 3, MARCELLED/CRIMPED, TENSION WIRE PER ASTM A 817.



CROSS SECTIONS OF POSTS AND RAILS

**ROLLED-FORMED STEEL FENCE POST
(2.0 OZ./SQ. FT. COATING)**

POST TYPE	LENGTH (L) INCH	WIDTH (W) INCH	WEIGHT LBS/FT
FS1	1.625	1.25	1.35
FS2†	1.875	1.625	1.850
FS2	1.875	1.625	2.400
FS3	2.250	1.700	2.780

**ROUND STEEL FENCE POST
(1.8 OZ./SQ. FT. COATING)**

POST TYPE	OUTSIDE DIMENSION INCH	WALL THICKNESS INCH	WEIGHT LBS/FT
SP1	1.660	0.140	2.270
SP2	1.900	0.145	2.720
SP3	2.375	0.154	3.650
SP4	2.875	0.203	5.800
SP5	4.000	0.226	9.120
SP6	6.625	0.280	18.990
SP7	8.625	0.322	28.580

REQUIRED POST SIZE FOR GATES

USE	LEAF WIDTHS FEET	POST TYPE
GATES	LESS THAN OR EQUAL TO 6 FT.	SP4
	LESS THAN OR EQUAL TO 13 FT.	SP5
	LESS THAN OR EQUAL TO 18 FT.	SP6
	LESS THAN OR EQUAL TO 23 FT.	SP7

REQUIRED FENCE POST SIZES

USE	FABRIC HEIGHTS FEET	POST TYPE
TERMINAL POSTS **	LESS THAN OR EQUAL TO 6 FT.	SP3
	GREATER THAN OR EQUAL TO 6 FT.	SP4
LINE POSTS	LESS THAN OR EQUAL TO 6 FT.	SP2
	LESS THAN OR EQUAL TO 8 FT.	SP3
	GREATER THAN OR EQUAL TO 8 FT.	SP4
	LESS THAN OR EQUAL TO 8 FT.	FS2 OR FS2+
	GREATER THAN OR EQUAL TO 8 FT.	FS3

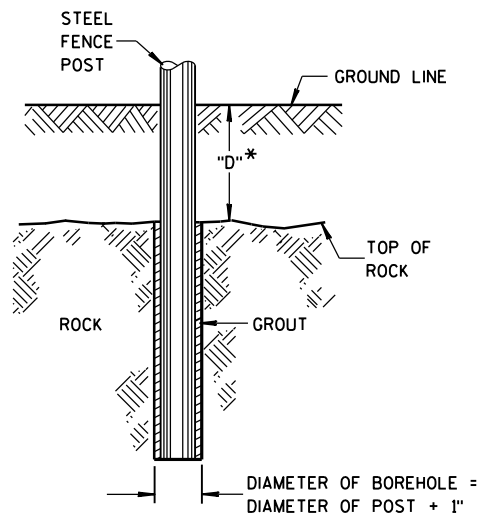
BRACE RAIL TYPES

USE		TYPE
BRACE RAIL	X	SP1 OR FS1

**** INCLUDES END, CORNER, ANGLE, INTERSECTION AND
INTERMEDIATE BRACED POSTS**

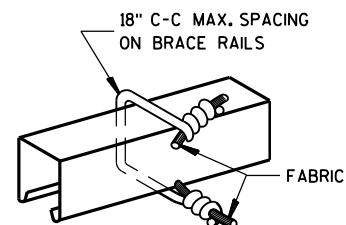
FENCE CHAIN LINK

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



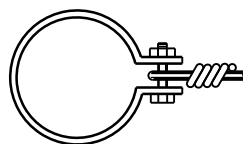
* IF "D" IS LESS THAN 2'-6",
DRILL ROCK AND INSTALL GROUT

ROCK INSTALLATION OF LINE POST

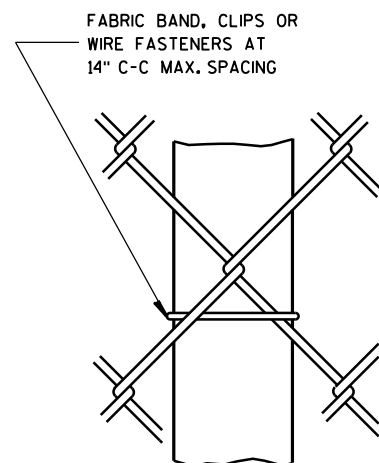


BRACE RAIL FABRIC FASTENER

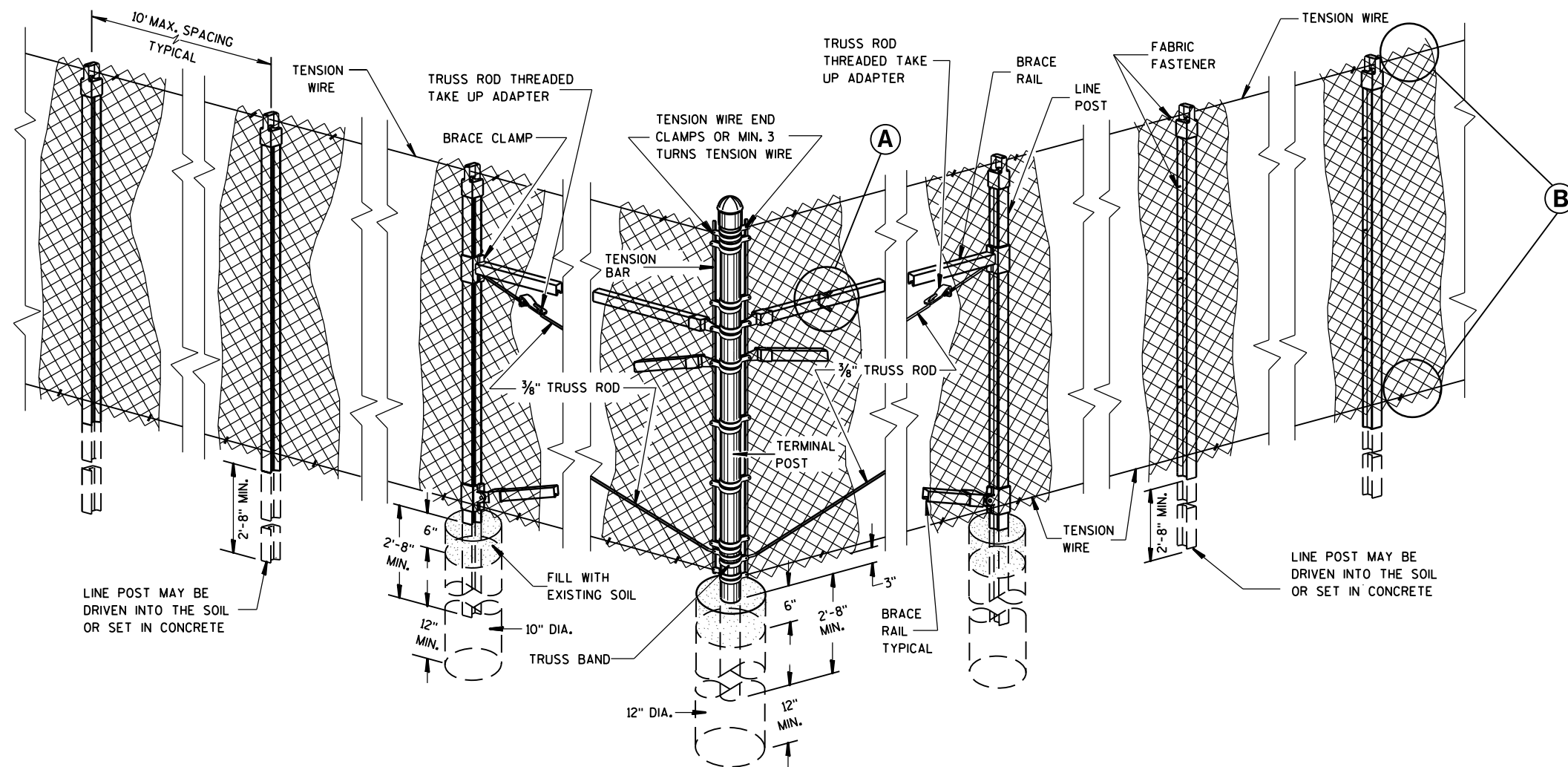
(A)



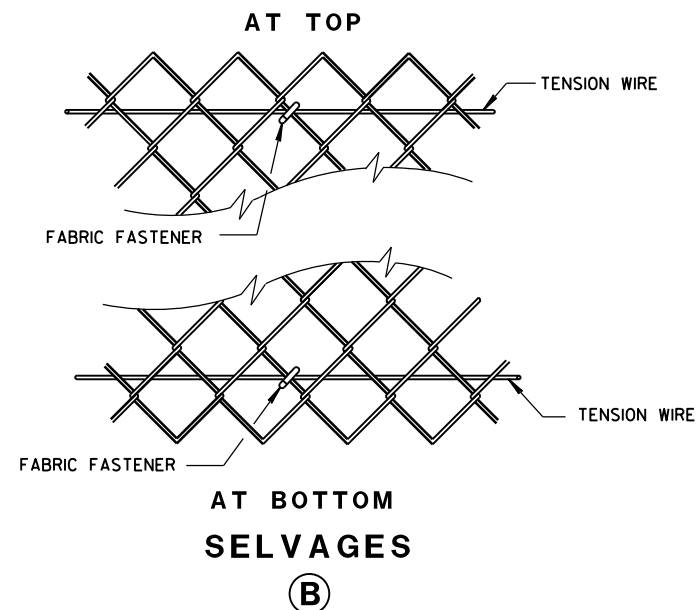
TENSION WIRE END CLAMP



LINE POST FABRIC FASTENER



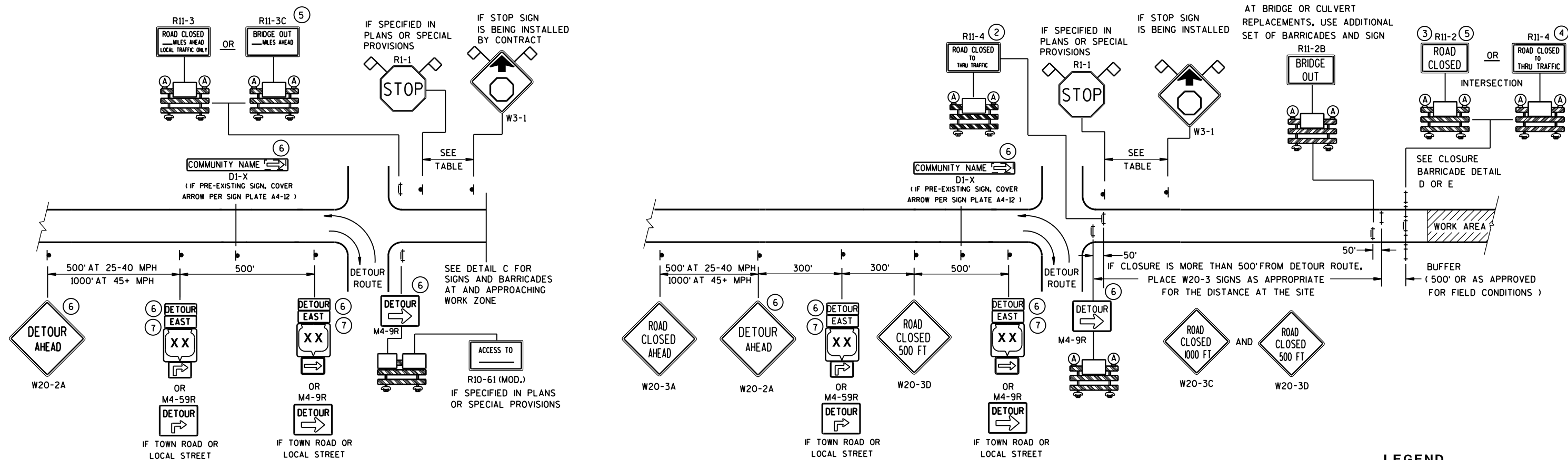
END, CORNER, ANGLE INTERSECTION & INTERMEDIATE BRACED POSTS



FENCE CHAIN LINK

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
FEB. 2015
DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



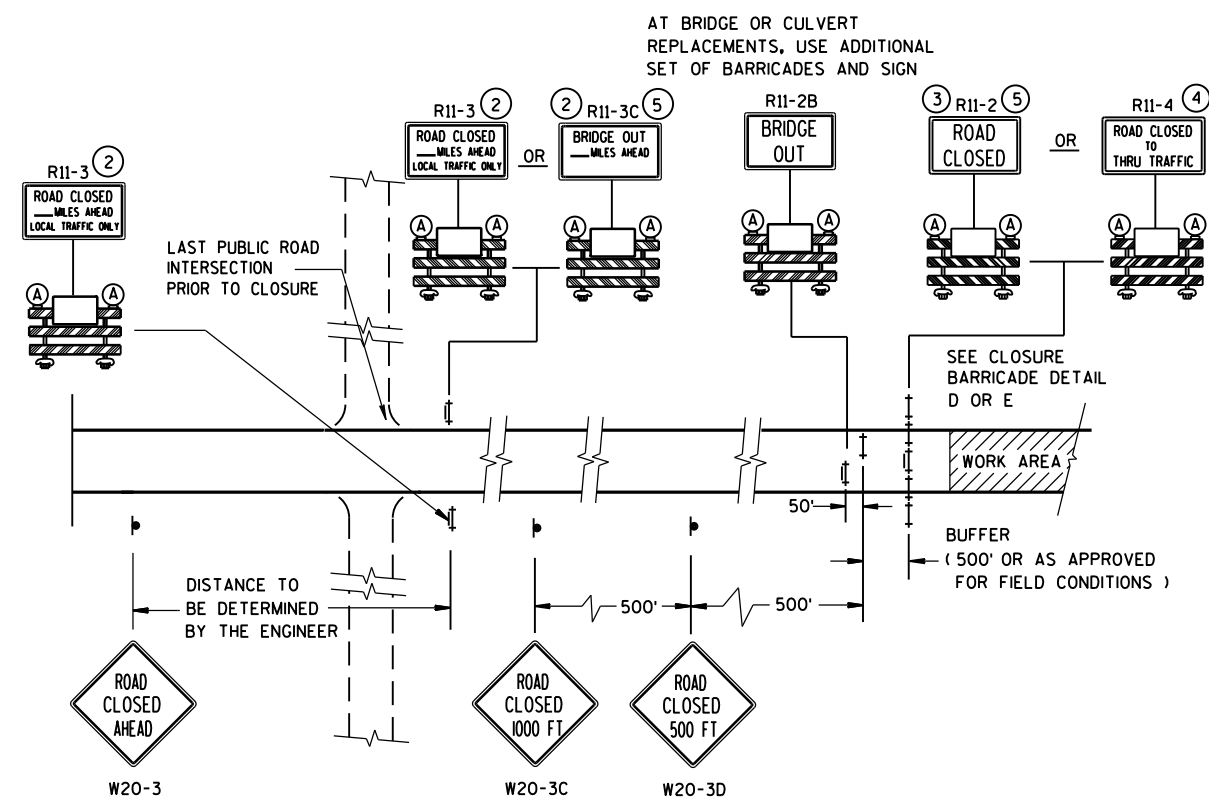
DETAIL A

MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)















WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

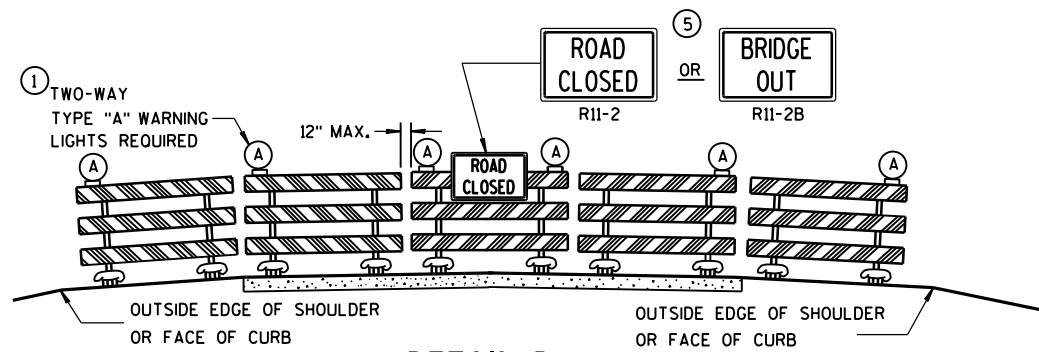
- # LEGEND
-  SIGN ON PERMANENT SUPPORT
-  TYPE III BARRICADE
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  TYPE "A" WARNING LIGHT (FLASHING)
-  WORK AREA
-  M4-8
-  M3-X
-  M1-4
-  M1-5A
-  M1-6
-  M05-1
-  M06-1
- FLAGS, 16" X 16" MIN., (ORANGE)

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

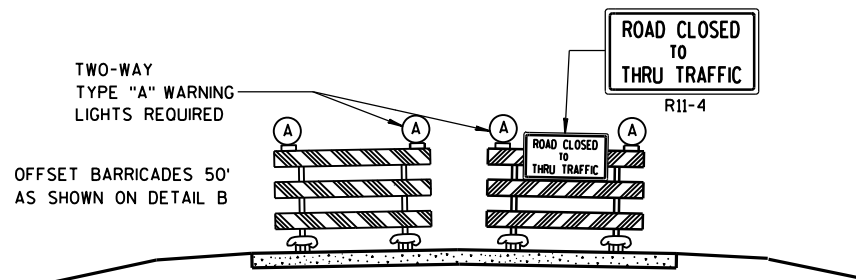
BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

Sept. 2015	/S/ Peter Amakobe Atepe
DATE	STATEWIDE WORK ZONE TRAFFIC
FHWA	SAFETY ENGINEER



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

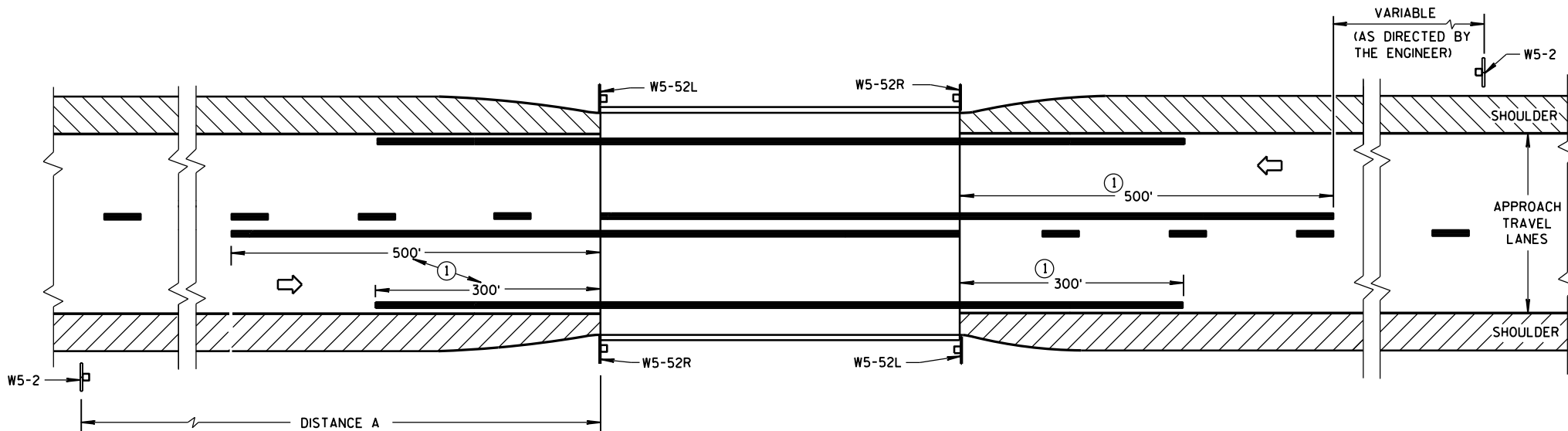
R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe
DATE STATEWIDE WORK ZONE TRAFFIC
FHWA SAFETY ENGINEER



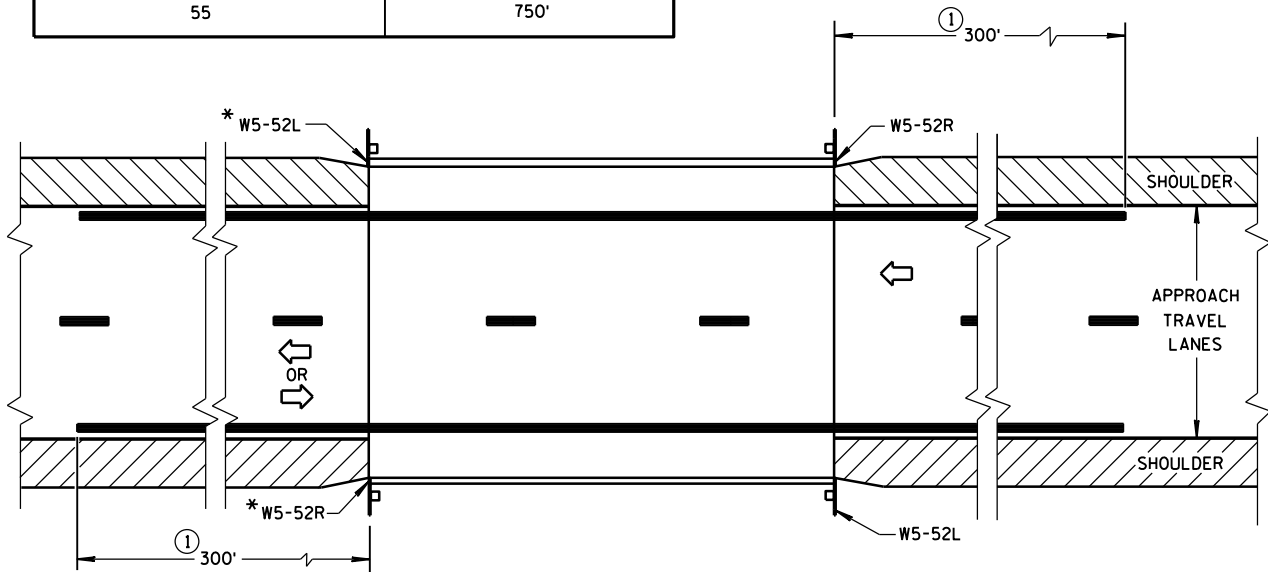
SITUATION 1

WARRANTING CRITERIA:

BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET

DISTANCE TABLE

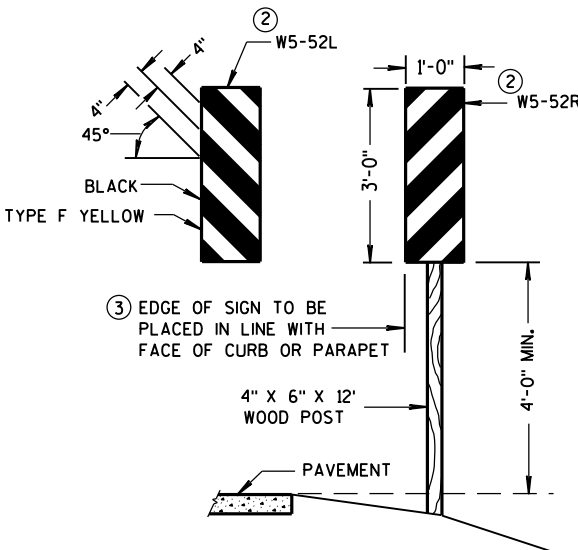
POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'



SITUATION 2

WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE IS LESS THAN 6 FEET WIDER (ON EACH SIDE) THAN APPROACH TRAVEL LANES.



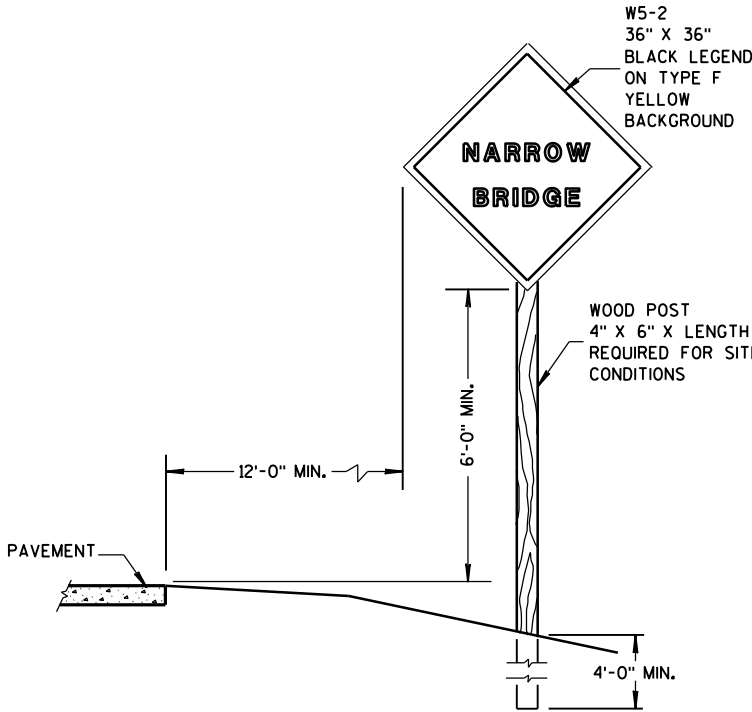
OBJECT MARKER PLACEMENT

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

PAVEMENT MARKING SHOWN ON THIS DRAWING IS NOT REQUIRED UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. WHEN SPECIFIED, PAVEMENT MARKING SHALL CONFORM TO THIS DRAWING AND OTHER CONTRACT REQUIREMENTS.

- ① MINIMUM DISTANCE UNLESS OTHERWISE SHOWN ON THE PLAN.
- ② FACE OF OBJECT MARKERS W5-52R, AND W5-52L SHALL BE COVERED WITH TYPE F REFLECTIVE SHEETING.
- ③ LOCATE OBJECT MARKER POST(S) BEHIND GUARDRAIL WHEN PRESENT.

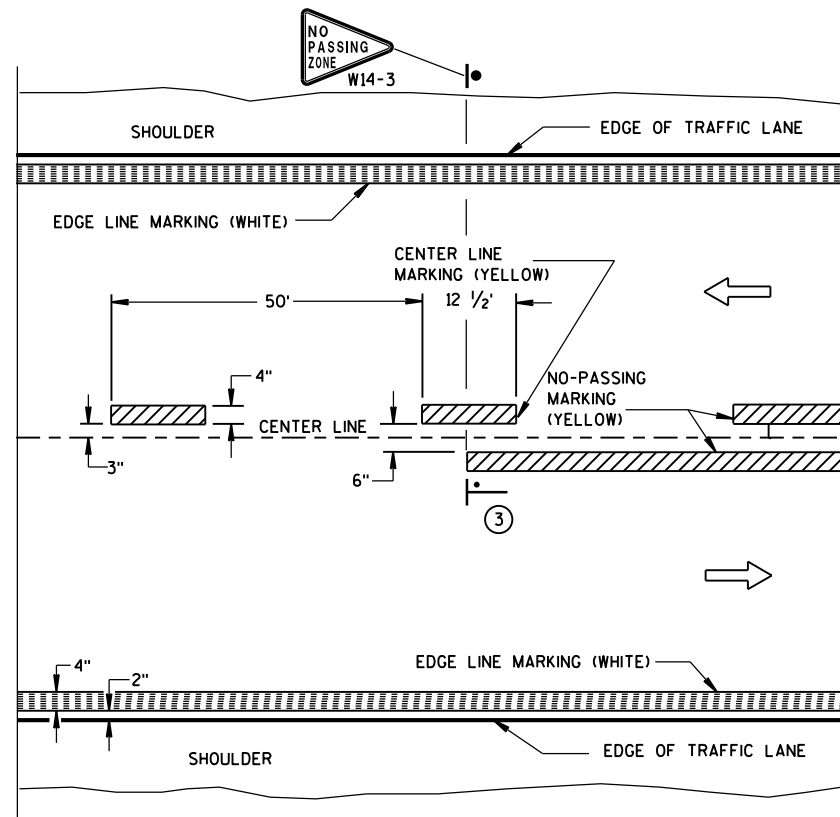


SIGN PLACEMENT

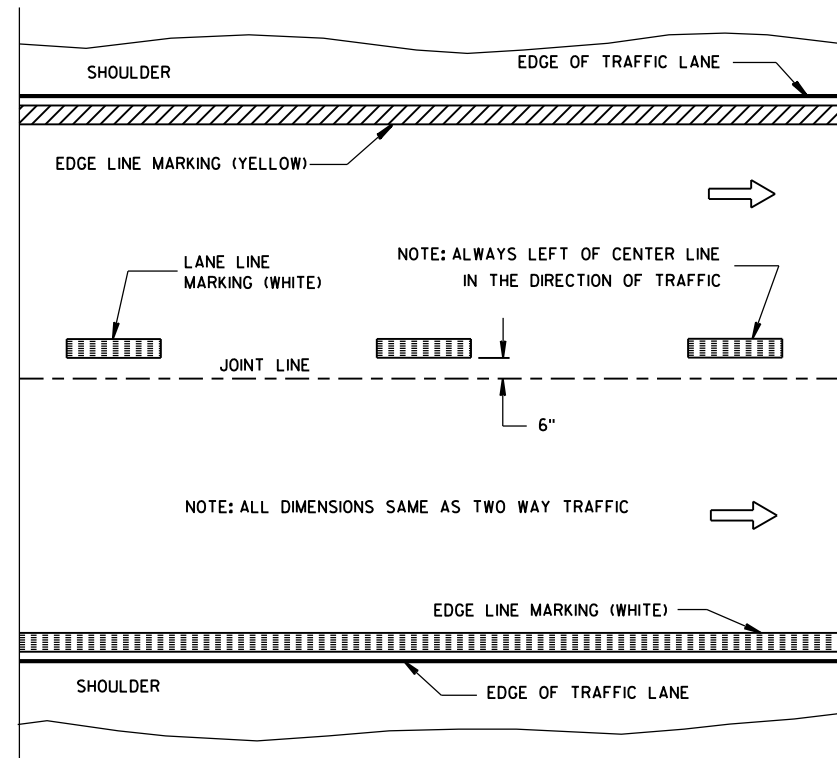
SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3-2014 DATE /S/ Travis Feltz
STATE TRAFFIC ENGINEER OF DESIGN
FHWA

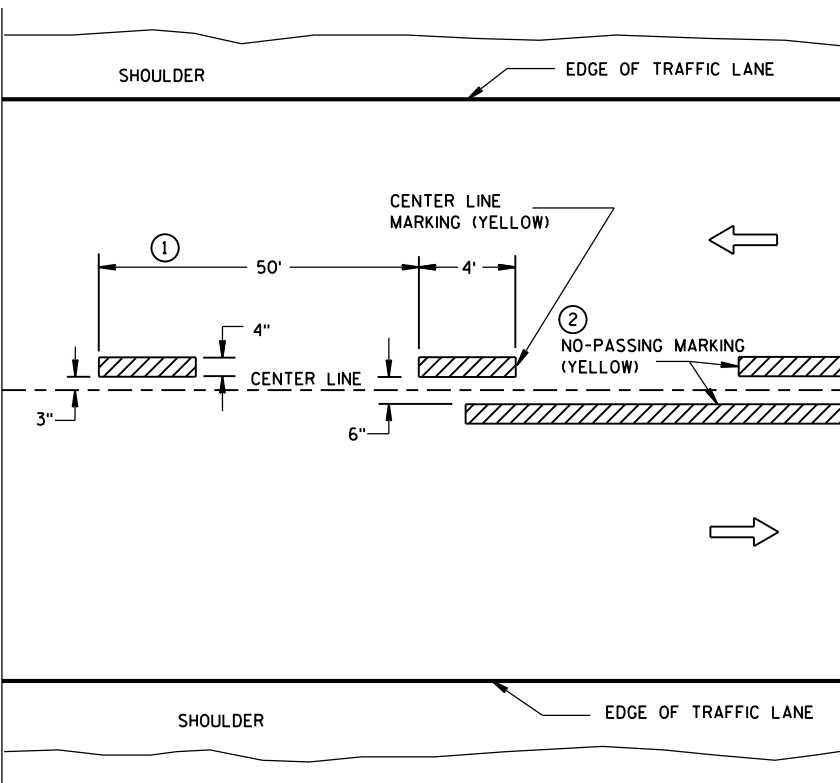


TWO WAY TRAFFIC

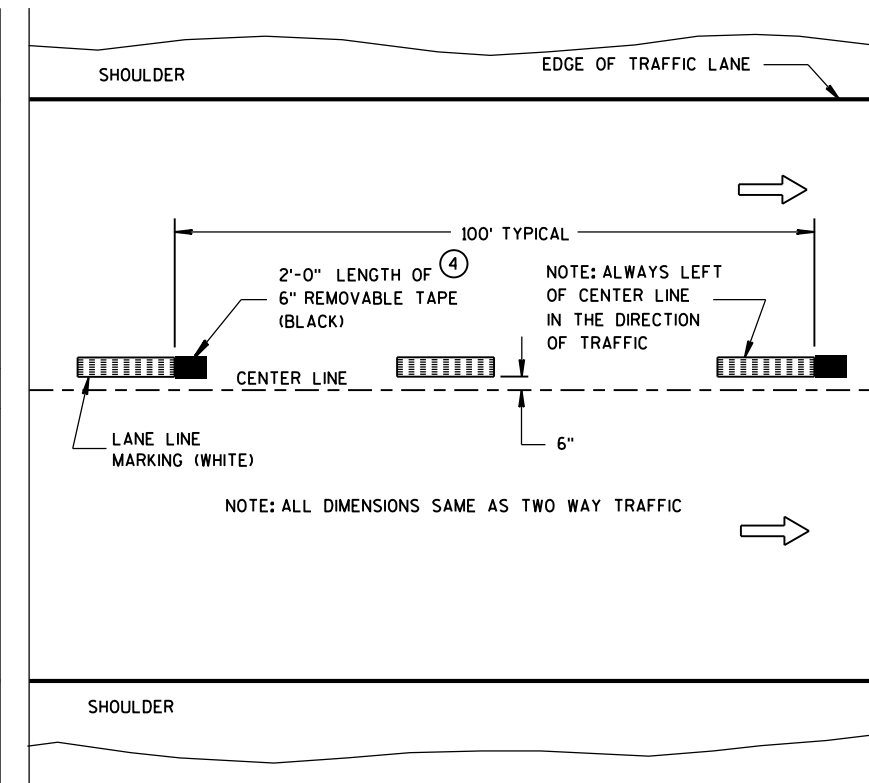


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

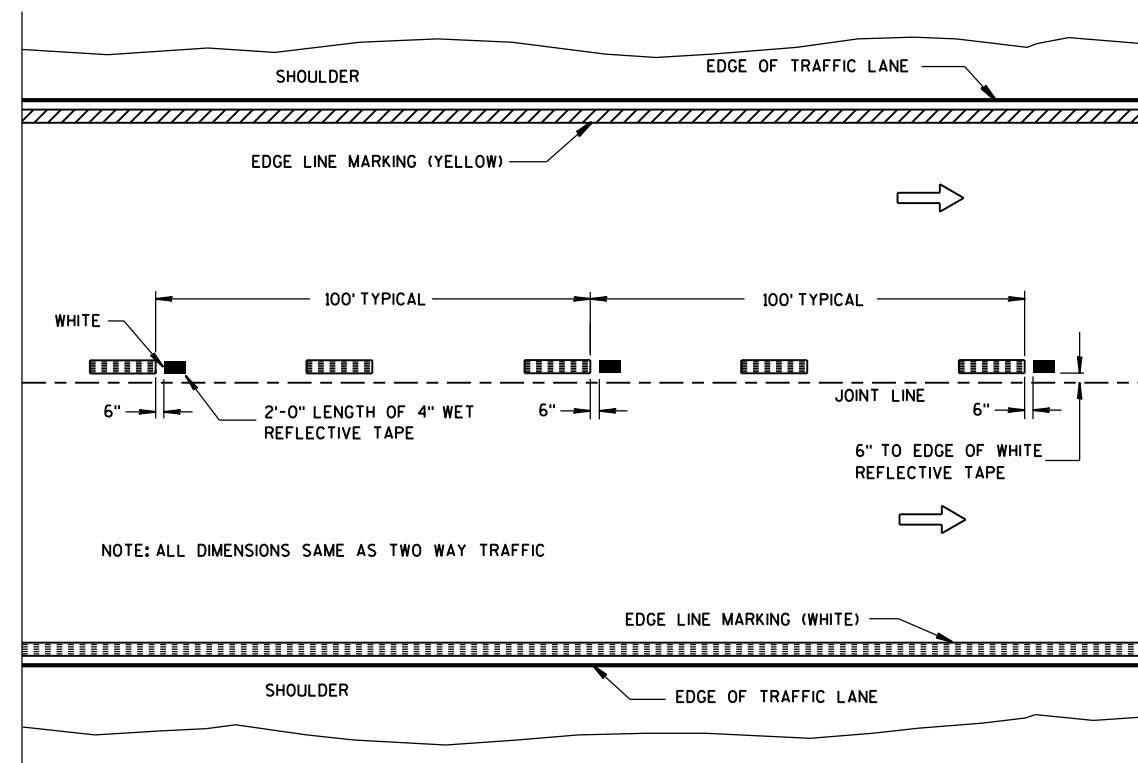
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

- "T" MARKING
- POST MOUNTED SIGN

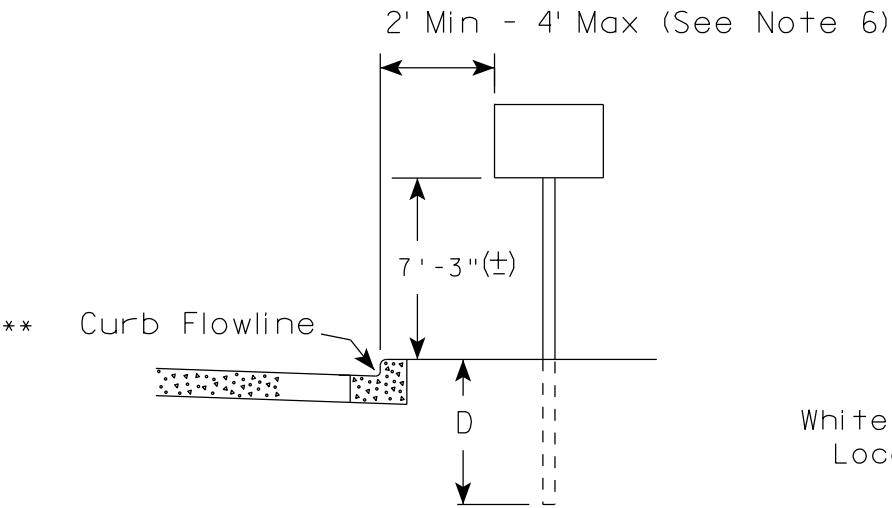
PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

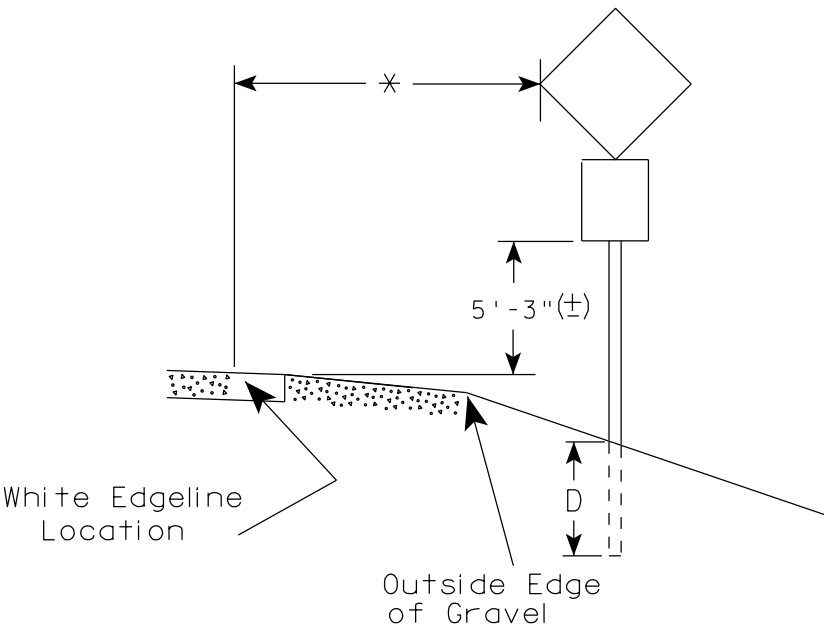
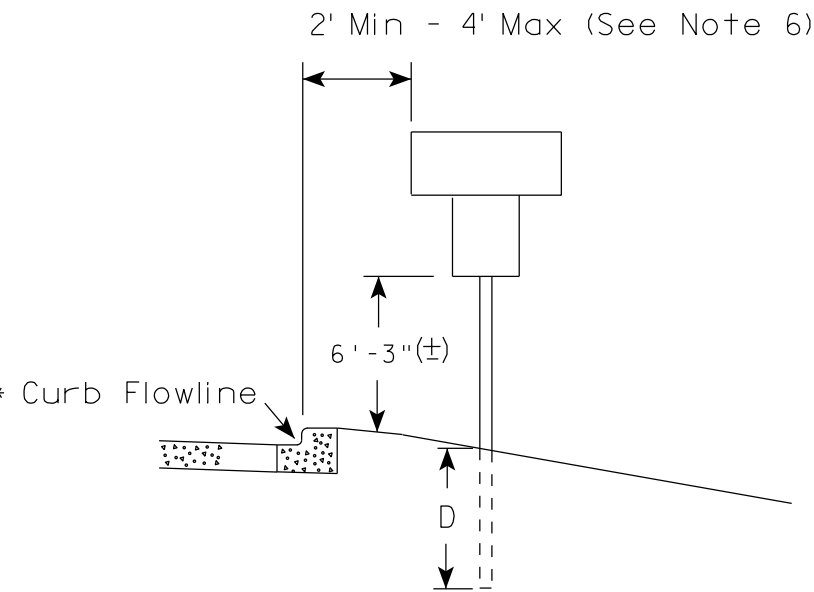
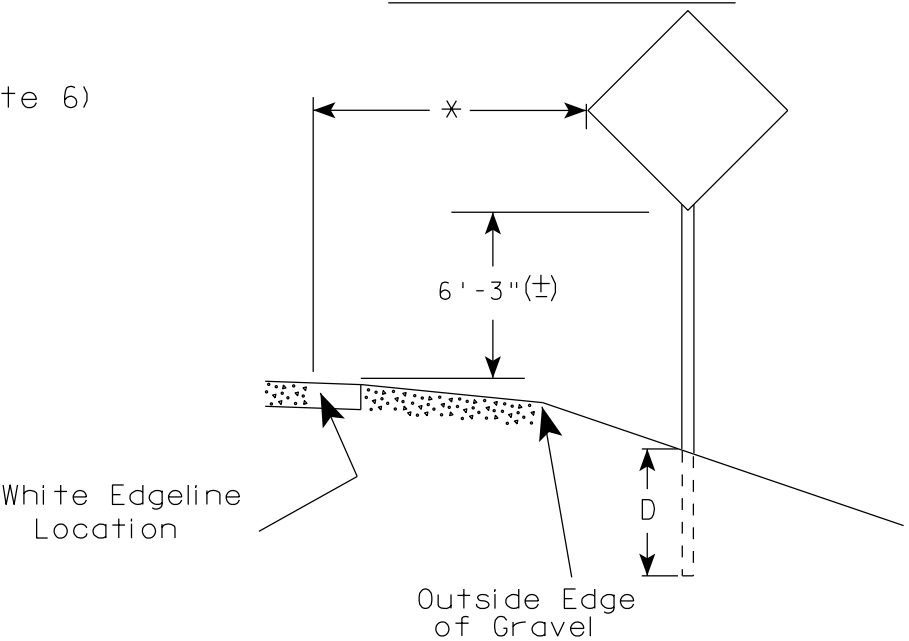
APPROVED
5-13-2013
DATE
FHWA

/S/ Travis Feltes
STATE TRAFFIC ENGINEER

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

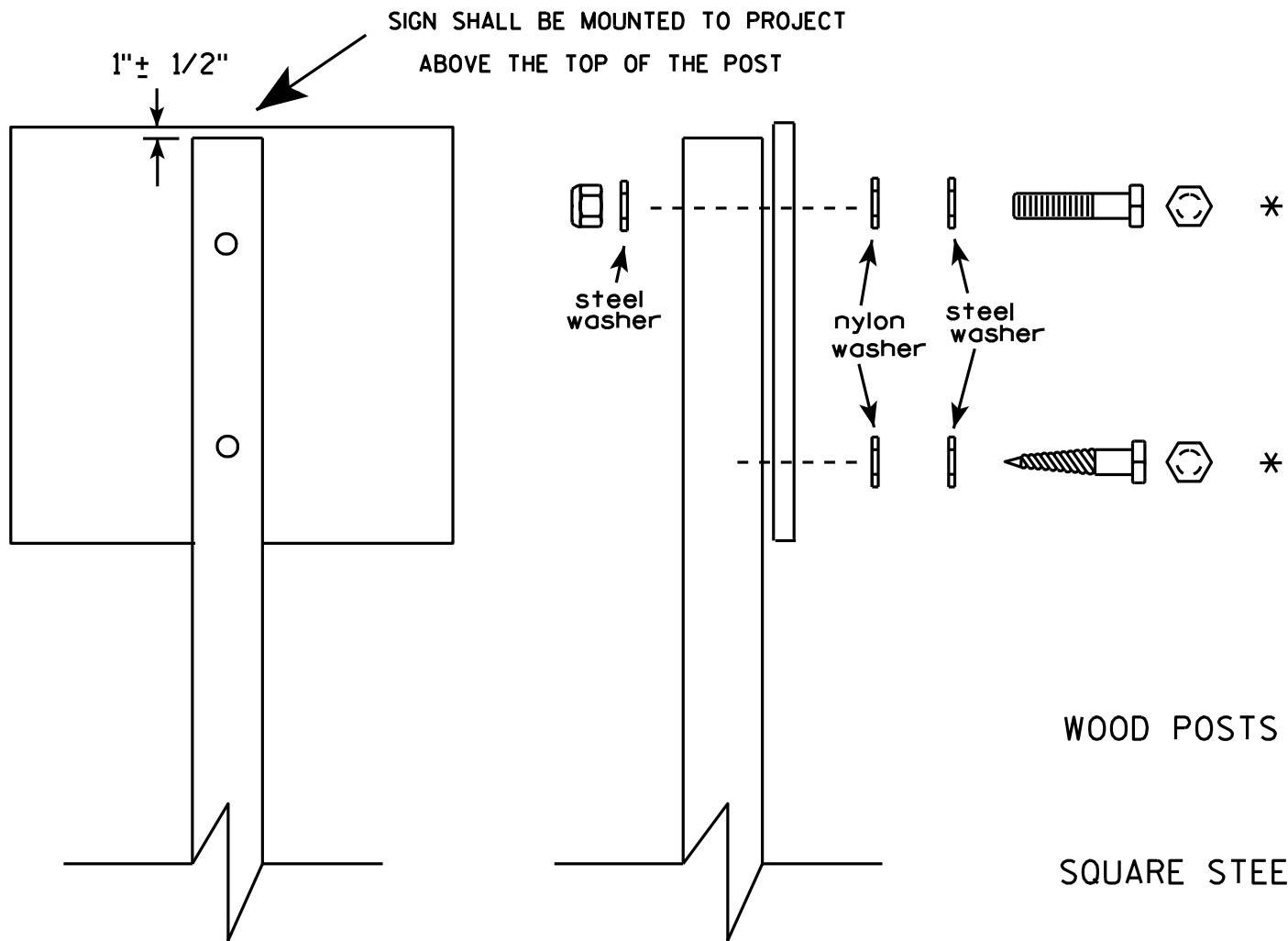
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20

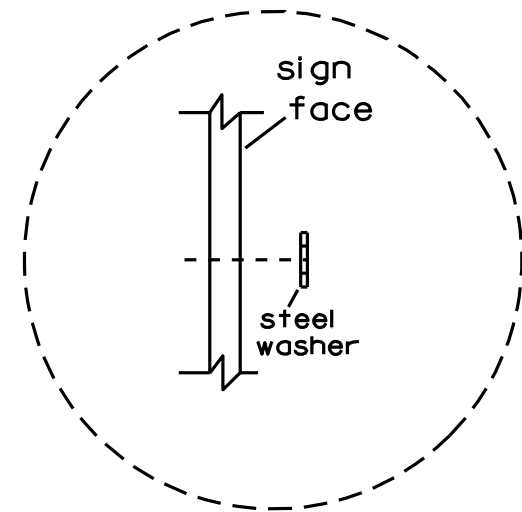


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

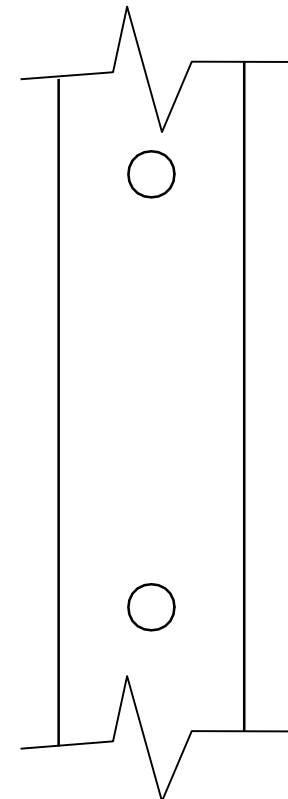
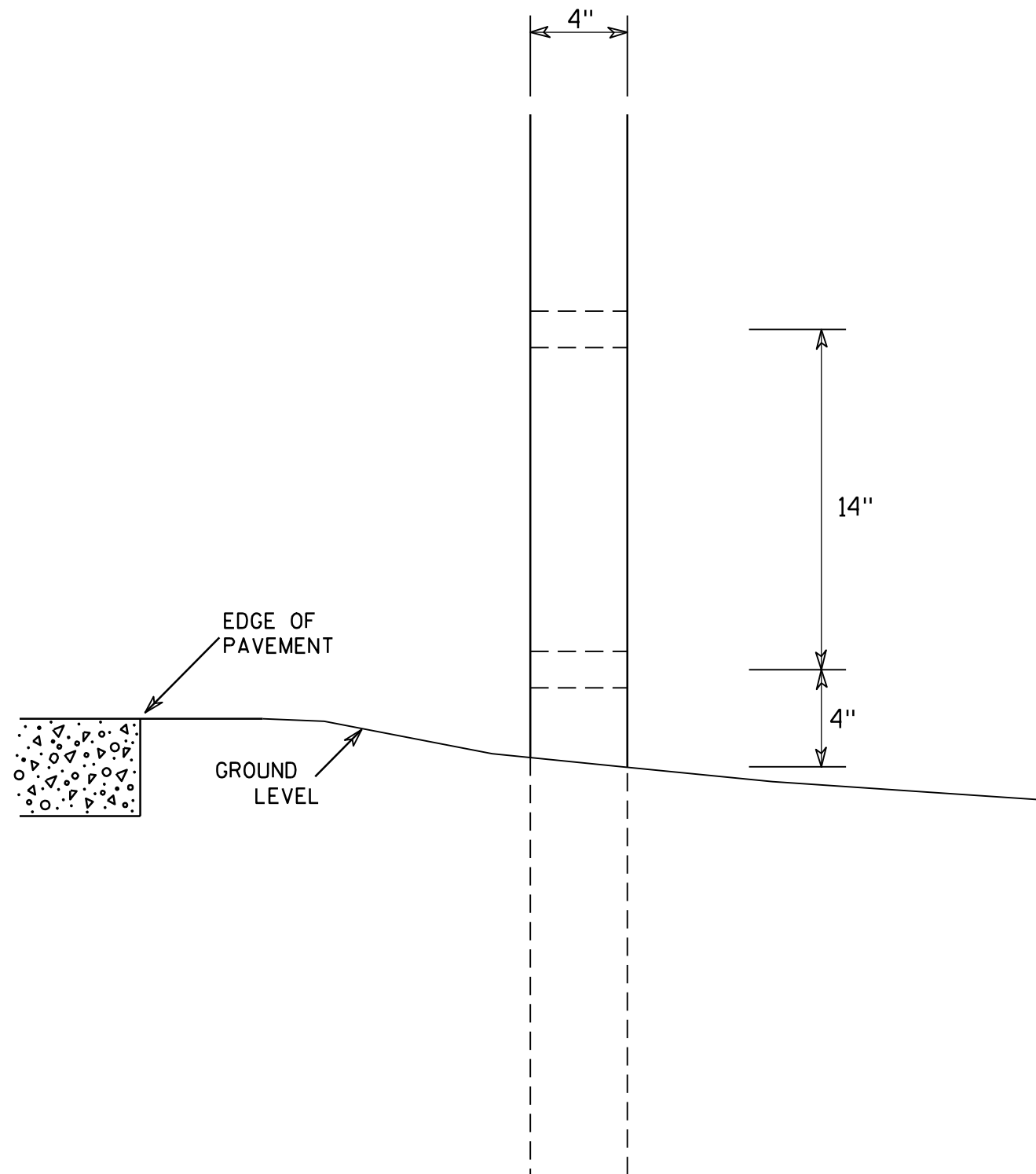
- WOOD POSTS (4" x 4" or 4" x 6")
LAG SCREWS - 3/8" X 3"
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

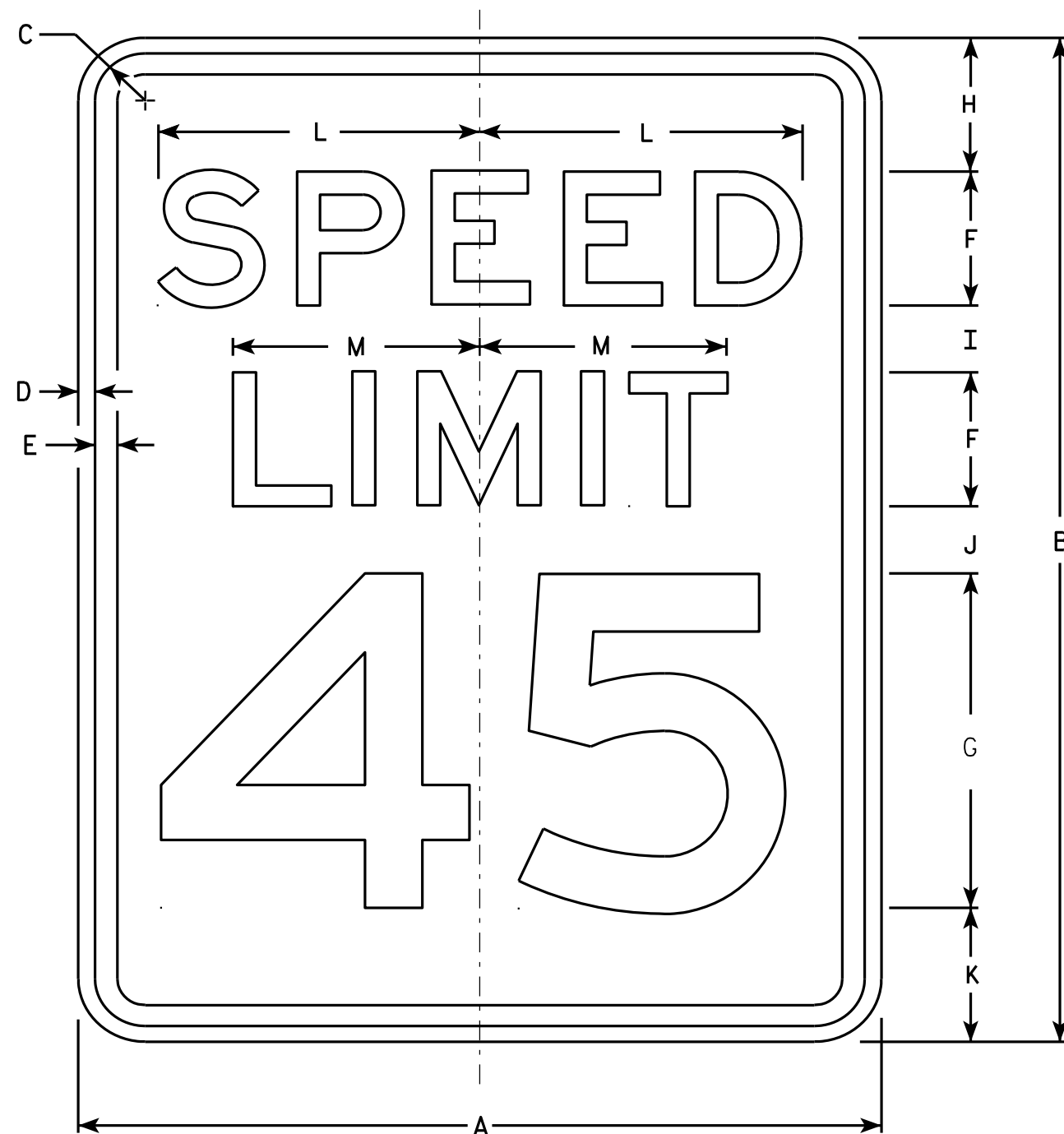
PROJECT NO: 9327-02-71

HWY: CTH BB

COUNTY: MARINETTE

SHEET NO:

E



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

R2-1

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3	8	3	2	2	3	7 1/4	5 1/2														3.0
2S	24	30	1 1/8	3/8	1/2	4	10	3	2 1/4	3 3/8	3 3/8	9 5/8	7 3/8														5.0
2M	30	36	1 3/8	1/2	5/8	5	12	5	2 1/2	2 1/2	4	12	9 1/4														7.5
3	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
4	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
5	48	60	2 1/4	3/4	1	8	20	6	4 1/2	6 3/4	6 3/4	19 1/4	14 5/8														20.0

STANDARD SIGN
R2-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 5/26/10 PLATE NO. R2-1.13

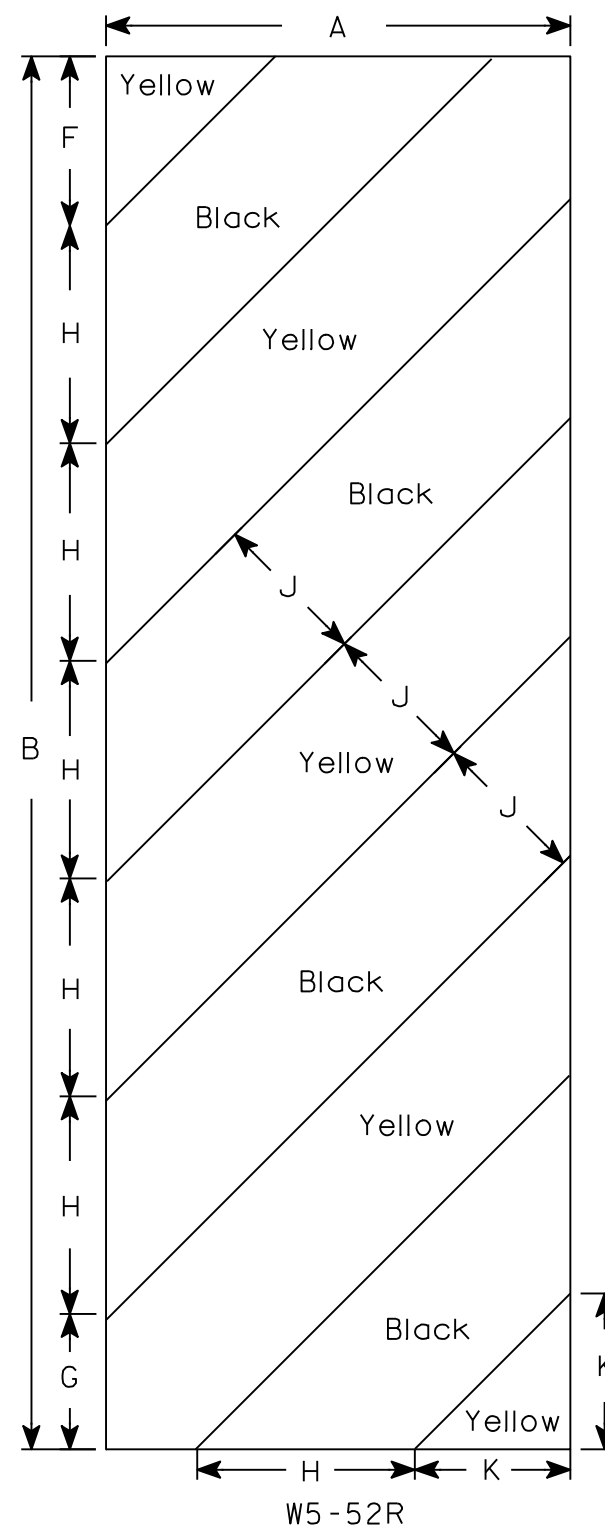
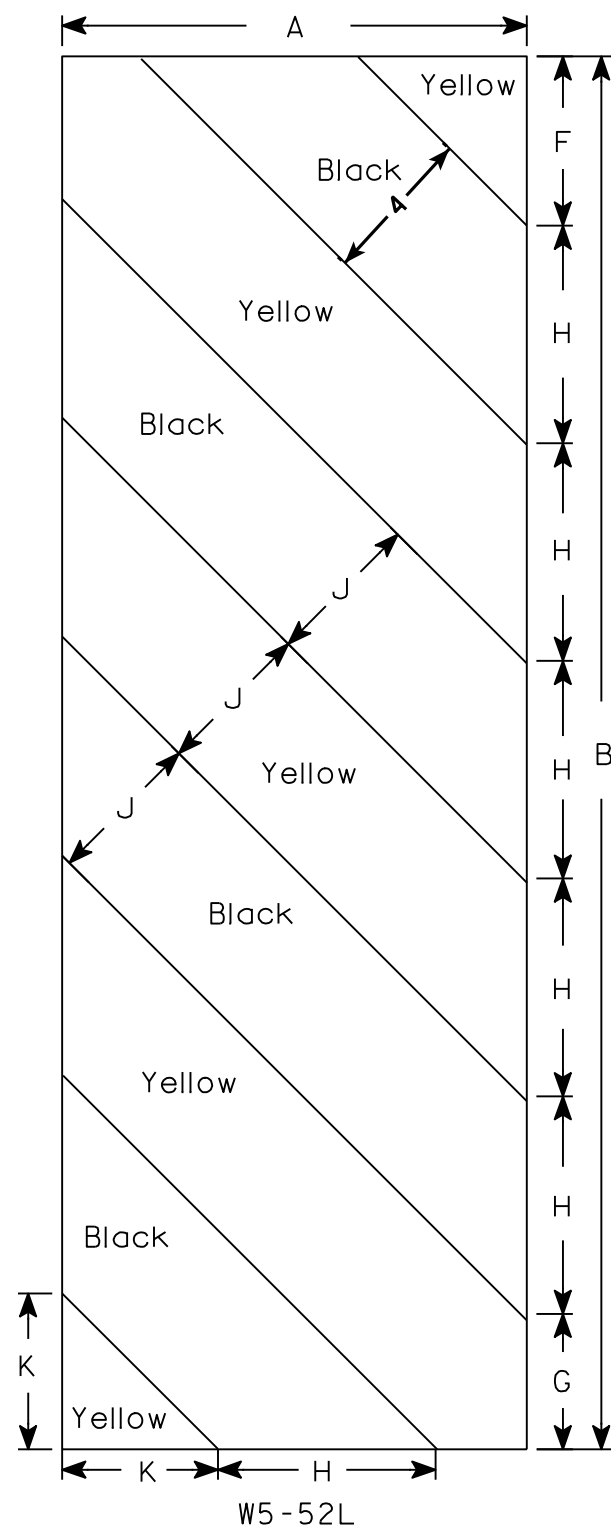
PROJECT NO: 9327-02-71

HWY: CTH BB

COUNTY: MARINETTE

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Yellow
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer
DATE 5/29/12 PLATE NO. W5-52.9

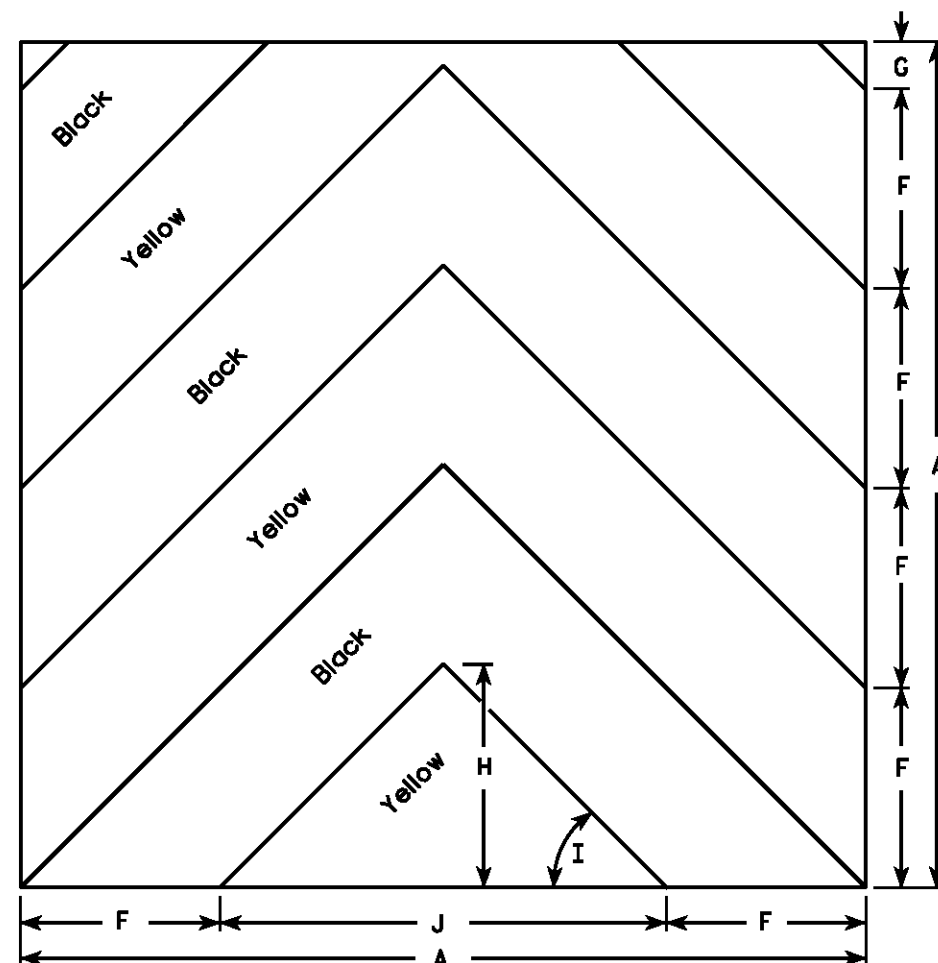
PROJECT NO: 9327-02-71

HWY: CTH BB

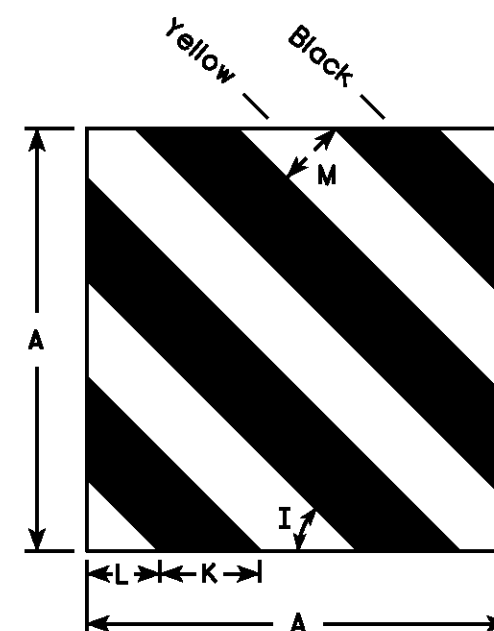
COUNTY: MARINETTE

SHEET NO:

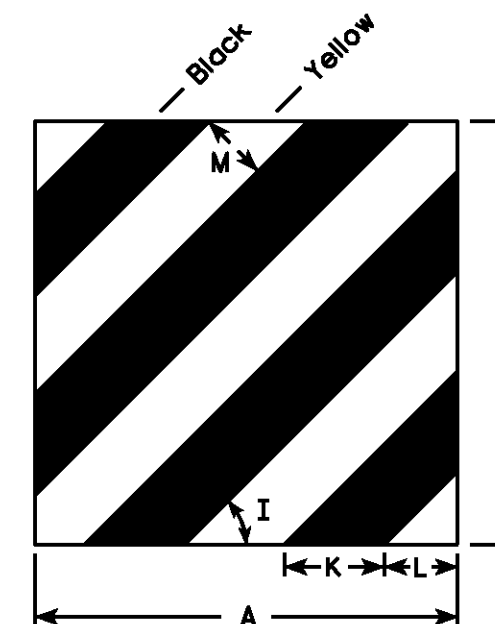
E



W5-58D



W5-58L



W5-58R

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Sign shall be a sheeting overlay no aluminum base material
4. Overall sign size varies depending upon manufacturer of crash cushion.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	VARIES					8 1/2	2	9 1/2	45°	19	8 1/2	6 1/4	6														VARIES
2M	VARIES					8 1/2	2	9 1/2	45°	19	8 1/2	6 1/4	6														VARIES
3																											
4																											
5																											

STANDARD SIGN
W5-58D & W5-58L&R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 9/30/13 PLATE NO. W5-58.9

PROJECT NO: 9327-02-71

HWY: CTH BB

COUNTY: MARINETTE

SHEET NO:

E

DESIGN LOADING _____	HL-93
INVENTORY RATING FACTOR _____	1.18
OPERATING RATING FACTOR _____	1.53
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) _____	250 KIPS

MATERIAL PROPERTIES:

CONCRETE MASONRY, SUPERSTRUCTURE _____ f'c = 4000 psi
ALL OTHER _____ f'c = 3500 psi
HIGH STRENGTH BAR STEEL REINFORCEMENT _____ fy = 60,000 psi
28" PRESTRESSED GIRDERS, CONCRETE MASONRY _____ f'c = 8,000 psi
STRANDS - 0.6" DIAMETER WITH ULTIMATE TENSILE
STRENGTH OF _____ fu = 270,000 psi

ADT (2016) =	1400
ADT (2036) =	1600
DESIGN SPEED =	45 MPH

ABUTMENTS SUPPORTED ON HP 10-INCH X 42 LB STEEL PILING
DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180* TONS PER
PILE AS REQUIRED BY THE MODIFIED GATES DYNAMIC EQUATION.
ESTIMATED 25' AT THE SOUTH ABUTMENT AND 35' AT THE NORTH
ABUTMENT. PILE POINTS REQUIRED.

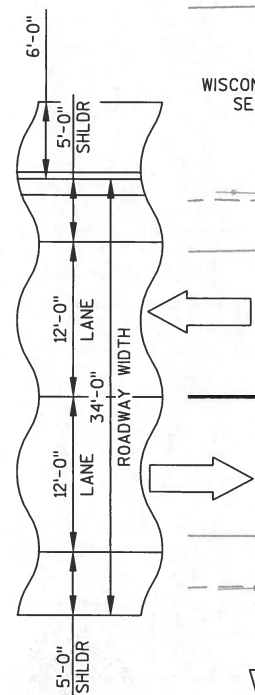
* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

100 YEAR FREQUENCY	
Q ₁₀₀	120 cfs
STREAM VELOCITY	1.06 fps
HIGH WATER	EL. 581.92
WATERWAY AREA	113 ft ²
DRAINAGE AREA	12.6 mi ²
SCOUR CRITICAL CODE	8
OVERTOPPING FREQUENCY	N/A

GREEN BAY HIGH WATER _____ EL. 584.90

2 YEAR FREQUENCY
Q₂ _____ 50 cfs
HIGH WATER _____ FL. 581.90

SEE SHEET 2 FOR COMPLETE LIST OF DRAWINGS




* ANCHOR ASSEMBLY FOR
THRIE BEAM GUARD

INDICATES WING NUMBER

● 1'-3" PLUS 2 $\frac{5}{8}$ " OVERHANG



BRIDGE OFFICE CONTACT
WILLIAM DREHER, P.E.
TELEPHONE: (608) 266-8489
CONSULTANT CONTACT
GARY RUCHTI, P.E.
TELEPHONE: (608) 273-6380

NO.	DATE	REVISION	BY
		Mead & Hunt, Inc. 2440 Deming Way Middleton, WI 53562 608.273.6380 www.meadhunt.com	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED <i>William C. Dreher</i> SDR CHIEF STRUCTURES DESIGN ENGINEER	02/08/11 DATE		
STRUCTURE B-38-146			
CTH BB OVER LITTLE RIVER			
COUNTY	MARINETTE	TOWN/CITY/VILLAGE	PESHIGO
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	RCP	DESIGN CK'D.	GAR
DRAWN BY	JAK	PLANS CK'D.	MJB
GENERAL PLAN		SHEET 1 OF 17	

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY TO THE EXTENT SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS.

AT THE BACKFACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.

THE EXISTING STRUCTURE TO BE REMOVED IS A 30.0' LONG BY 28.0" CLEAR ROADWAY WIDTH, SINGLE SPAN STEEL GIRDER BRIDGE WITH TIMBER BENT ABUTMENTS AND BACKWALLS (B-38-0006).

ALL STATIONS AND ELEVATIONS ARE IN FEET.

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO NAVD88 (2007).

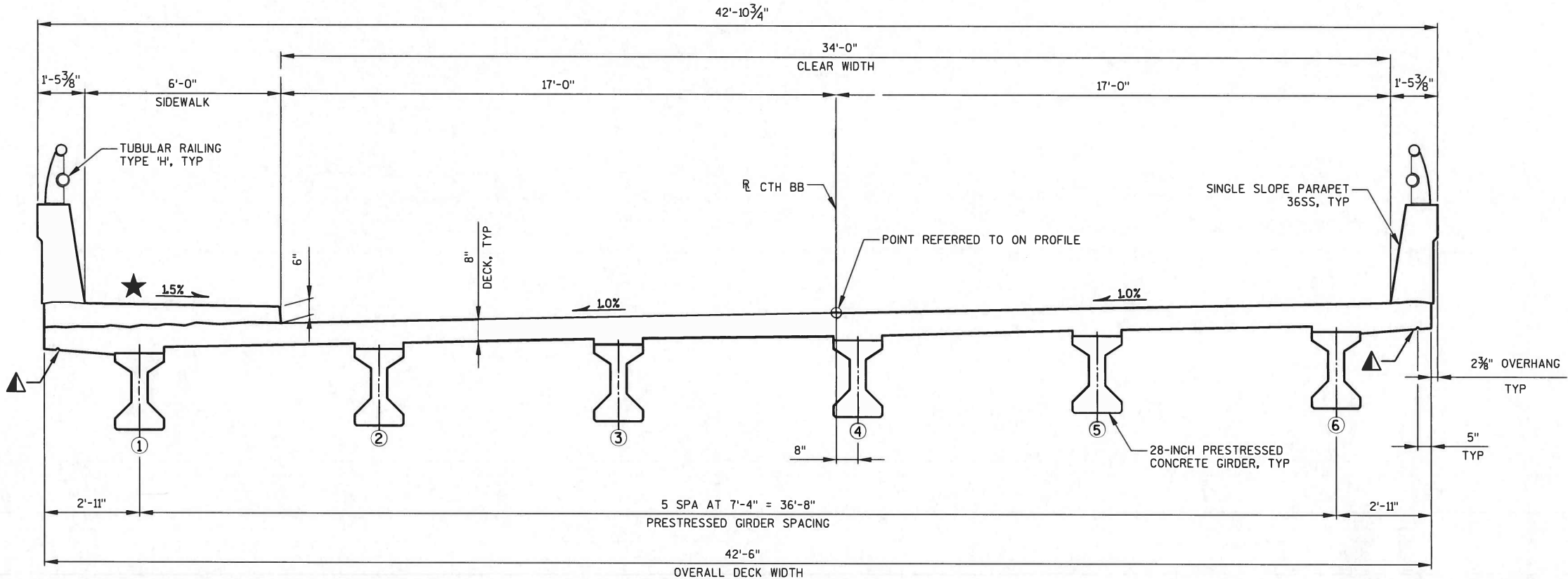
3/4" V-GROOVE, EXTEND V-GROOVE TO 6" FROM FRONT FACE OF ABUTMENT DIAPHRAGM.

THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE PRESTRESSED GIRDER DETAIL SHEET.

±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.

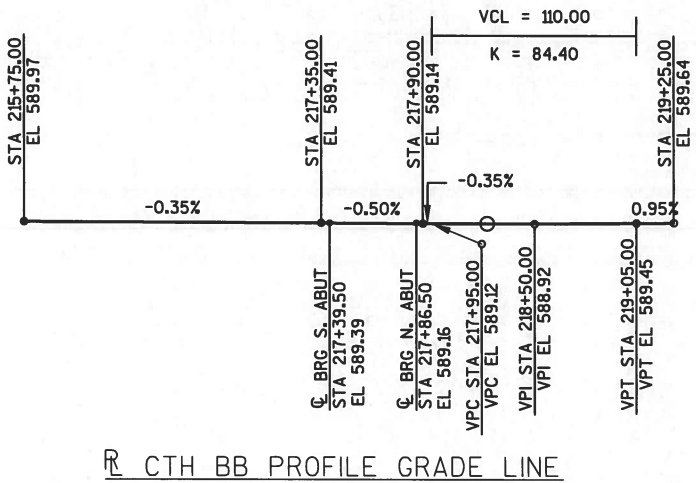
LIST OF DRAWINGS:

- GENERAL PLAN
- TYPICAL SECTION, GENERAL NOTES AND QUANTITIES
- TYPICAL DETAILS
- SUBSURFACE EXPLORATION
- SOUTH ABUTMENT
- SOUTH ABUTMENT DETAILS
- SOUTH ABUTMENT DETAILS
- NORTH ABUTMENT
- NORTH ABUTMENT DETAILS
- NORTH ABUTMENT DETAILS
- INTERMEDIATE STEEL DIAPHRAGMS
- 28" PRESTRESSED GIRDER DETAILS
- SUPERSTRUCTURE
- SUPERSTRUCTURE DETAILS
- SUPERSTRUCTURE DETAILS
- SINGLE SLOPE PARAPET 36SS
- TUBULAR RAILING TYPE 'H' (STEEL)



TOTAL ESTIMATED QUANTITIES

BID ITEM NO.	BID ITEMS	UNIT	S ABUT	N ABUT	SUPER	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA 217+63	LS	---	---	---	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-38-146	LS	---	---	---	1
210.0100	BACKFILL STRUCTURE	CY	120	120	---	240
502.0100	CONCRETE MASONRY BRIDGES	CY	43	43	96	182
502.3200	PROTECTIVE SURFACE TREATMENT	SY	---	---	222	222
502.3210	PIGMENTED SURFACE TREATMENT	SY	11	11	45	67
503.0128	PRESTRESSED GIRDER TYPE I 28-INCH	LF	---	---	228	228
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2370	2370	---	4740
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	2440	2400	17520	22360
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	---	---	12	12
506.4000	STEEL DIAPHRAGMS B-38-146	EACH	---	---	5	5
513.4056	RAILING TUBULAR TYPE H B-38-146	LF	24	24	99	147
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	8	8	---	16
550.0500	PILE POINTS	EACH	6	6	---	12
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	150	210	---	360
606.0300	RIPRAP HEAVY	CY	95	105	---	200
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	82	75	---	157
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	2	1	---	3
645.0120	GEOTEXTILE FABRIC TYPE HR	SY	200	240	---	440
NON BID ITEMS						
	FILLER	SIZE				1/2" & 3/4"



TYPICAL SECTION
(LOOKING NORTH)

SUPER ELEVATION TABLE

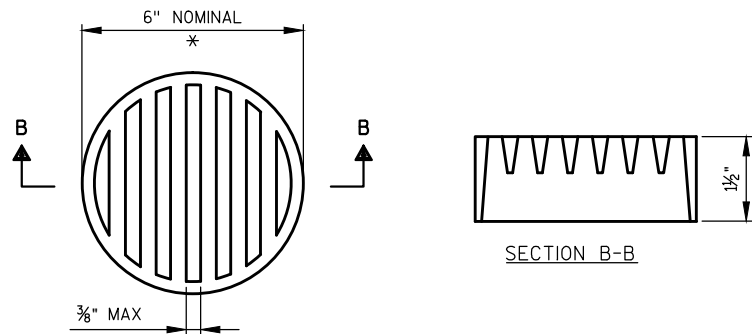
STATION	SLOPE LT OF CL	SLOPE RT OF CL	DESCRIPTION
217+09	-1.00	1.00	
217+41.0	-1.00	1.00	BRIDGE
217+85.5	-1.00	1.00	BRIDGE
218+83.1	-1.00	1.00	

BENCH MARKS

NO.	STATION	DESCRIPTION	ELEV.
CP #1	215+25.79	3/4 REBAR	583.75
BM #1	217+63.44	PAINT MARK ON BRIDGE CURB	589.92



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-146			
DRAWN BY		JAK	PLANS CK'D. MJB
TYPICAL SECTION, GENERAL NOTES AND QUANTITIES			SHEET 2 OF 17

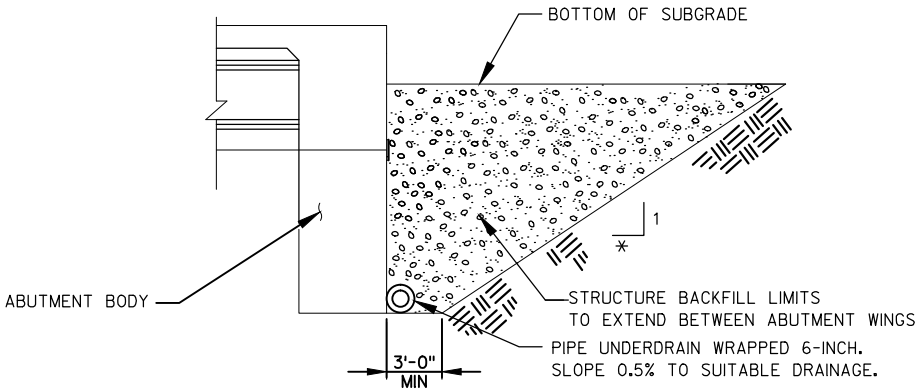


RODENT SHIELD DETAIL

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

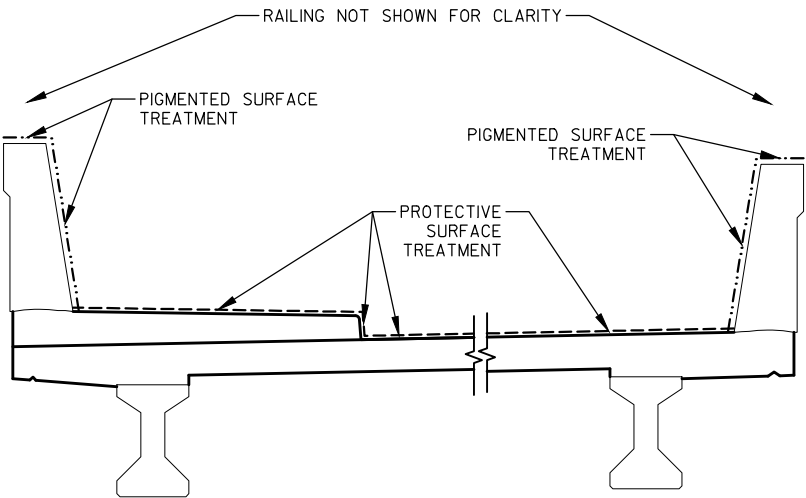
THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

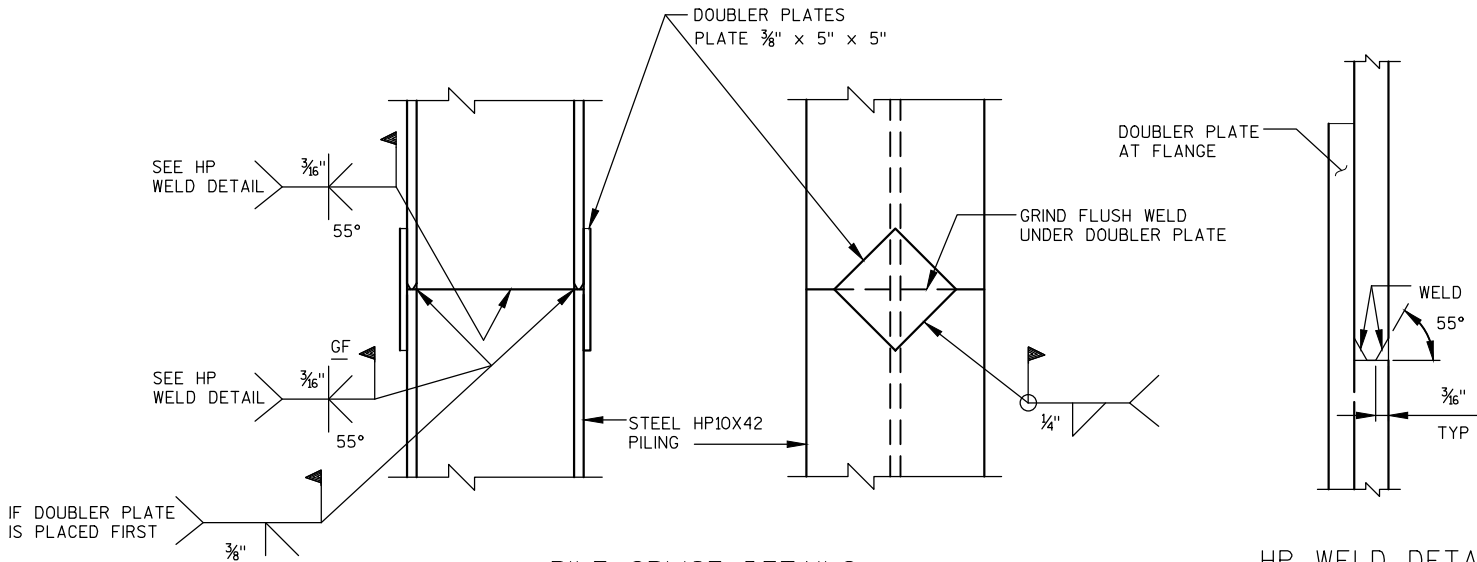


STRUCTURE BACKFILL DETAIL

(TYPICAL AT BOTH ABUTMENTS)
* OSHA MINIMUM REQUIREMENT, A SLOPE OF 1.5:1 WAS USED FOR QUANTITY CALCULATIONS



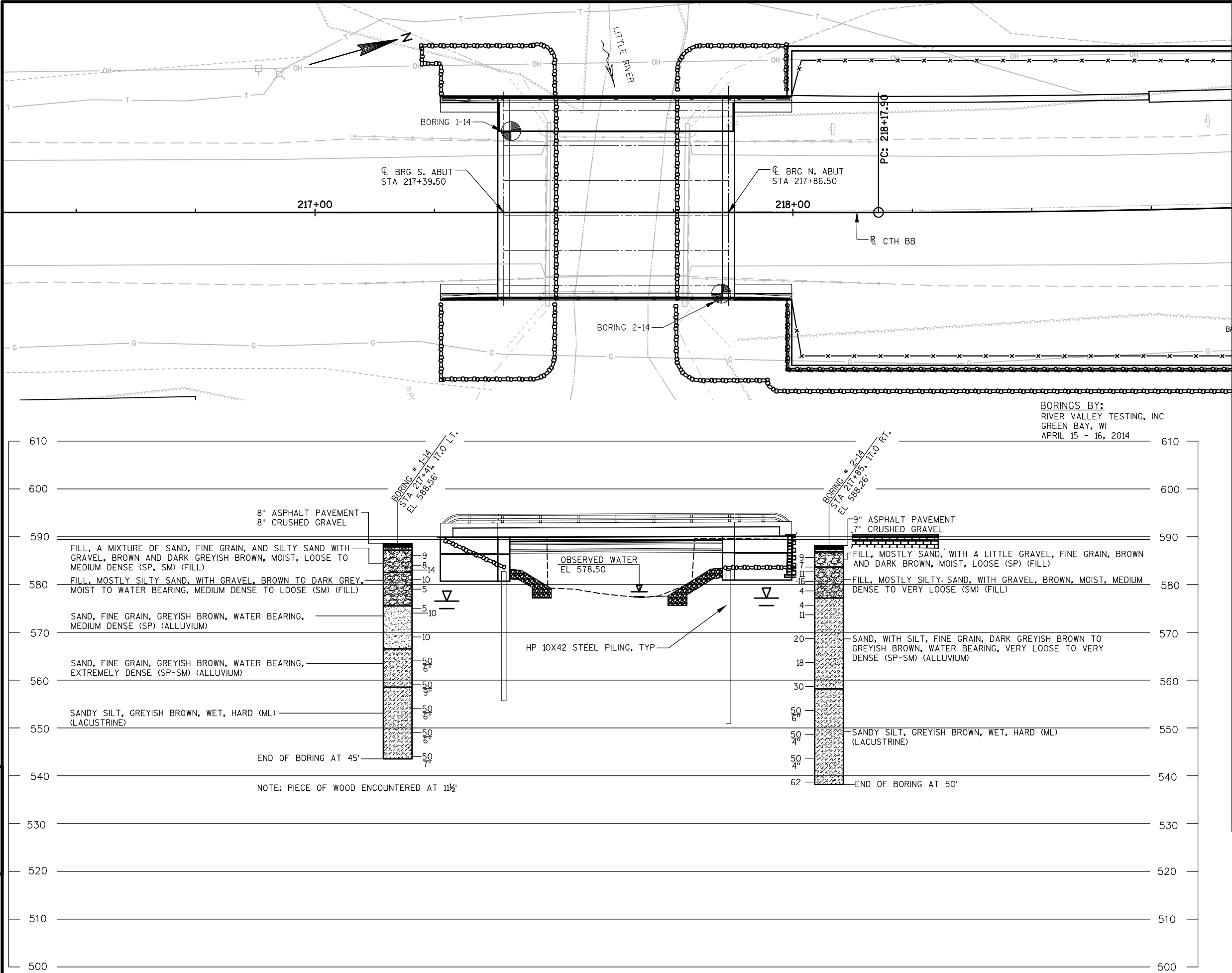
LIMITS OF SURFACE TREATMENTS



PILE SPLICE DETAILS

HP WELD DETAIL
FLANGE SHOWN, WEB SIMILAR

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-146			
DRAWN BY JAK		PLANS CK'D. MJB	
TYPICAL DETAILS		SHEET 3 OF 17	



STATE PROJECT NUMBER
9327-02-71

ABBREVIATIONS
F—Fine M—Medium C—Coarse
Ws—Weathered So—Sound

MATERIAL SYMBOLS
Asphalt Concrete Gravel Silt Organic Soil Clay Sand Air Water

LEGEND OF PROBING
Probing No. Sta. Elevation
95/6=95 BLOWS FOR 6" PENETRATION
PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT.
7 Average Blows Per Foot
Refusal 95/6

LEGEND OF BORING
Boring No. Sta. Elev.
Unconfined STRENGTH → 7.7
Blows Per Ft. USING 140# WT. FALLING 30"
Wash Sample
Shelby Tube — S.T.
Ground Water
No Ground Water OBSERVED ABOVE THIS ELEVATION
Sandy Gravel
F. Boulders or COBBLES
Sand
Silty Clay
So
Limestone

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION
TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-146			
DRAWN BY		TAV	PLANS CK'D. MJB
SUBSURFACE EXPLORATION			SHEET 4 OF 17

NOTES:

FOR PILE SPlice DETAILS SEE SHEET 3.

SEE SHEET 7 FOR SECTION THRU ABUTMENT BODY.

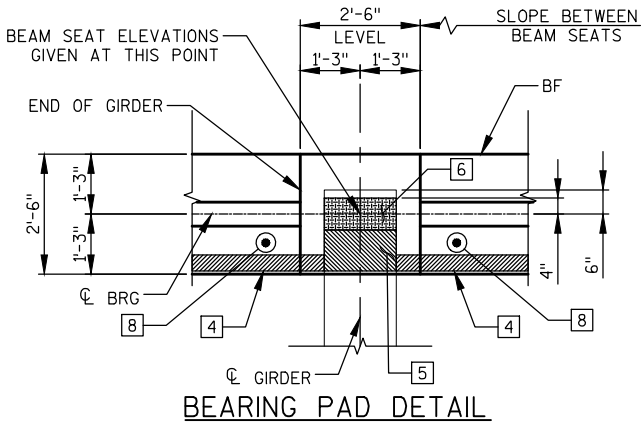
FILL/EXCAVATE TO BOTTOM OF SOUTH ABUTMENT EL 580.89 BEFORE DRIVING PILING.

SOUTH ABUTMENT TO BE SUPPORTED ON HP 10X42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC EQUATION. ESTIMATED AT 25' LONG.

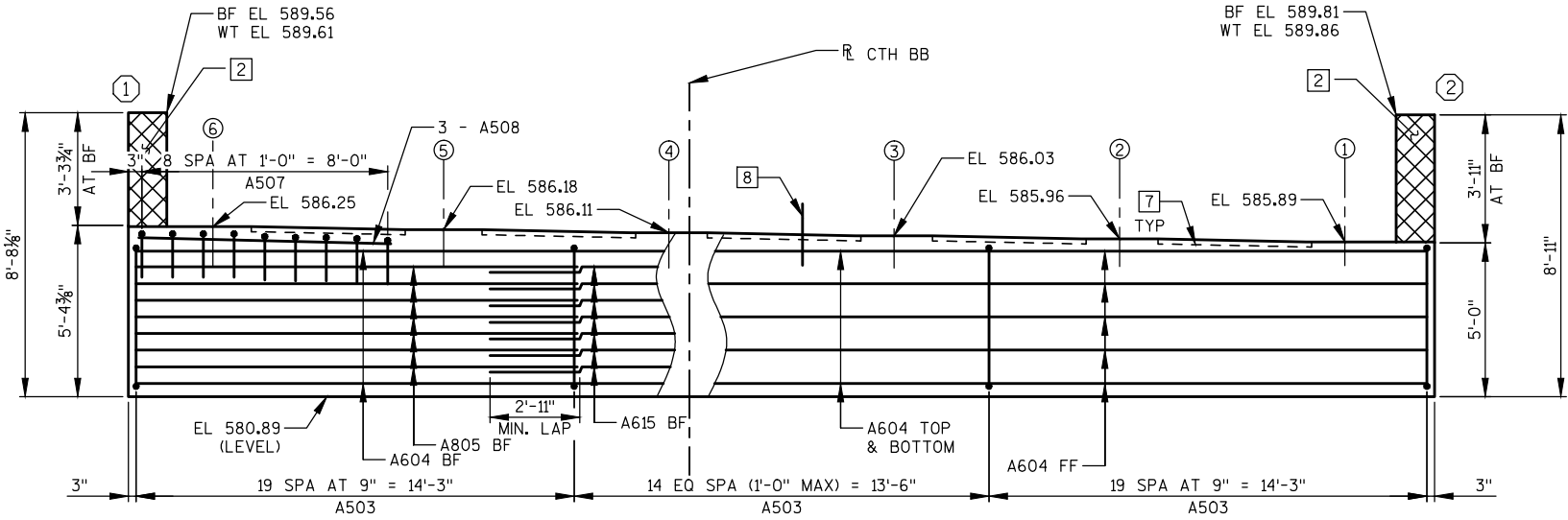
- 1 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- 2 1/2" FILLER - TO EXTEND FROM BRIDGE SEAT TO TOP OF CONCRETE PARAPET, INCLUDED IN WING LENGTH. SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/2" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- 3 PIPE UNDERDRAIN WRAPPED (6-INCH) SLOPE 0.5% MIN TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. SEE SHEET 3 FOR RODENT SHIELD DETAILS.
- 4 4" X 3/4" FILLER LENGTH OF ABUTMENT.
- 5 3/4" PERFORMED FILLER UNDER GIRDERS.
- 6 NON-LAMINATED ELASTOMERIC BEARING PAD 1/2" X 8" X 1'-6".
- 7 KEYED CONSTRUCTION JOINT BETWEEN GIRDERS FORMED BY BEVELED 2" X 6".
- 8 A506 BARS, BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE.

- # INDICATES WING NUMBER
- # INDICATES GIRDER NUMBER

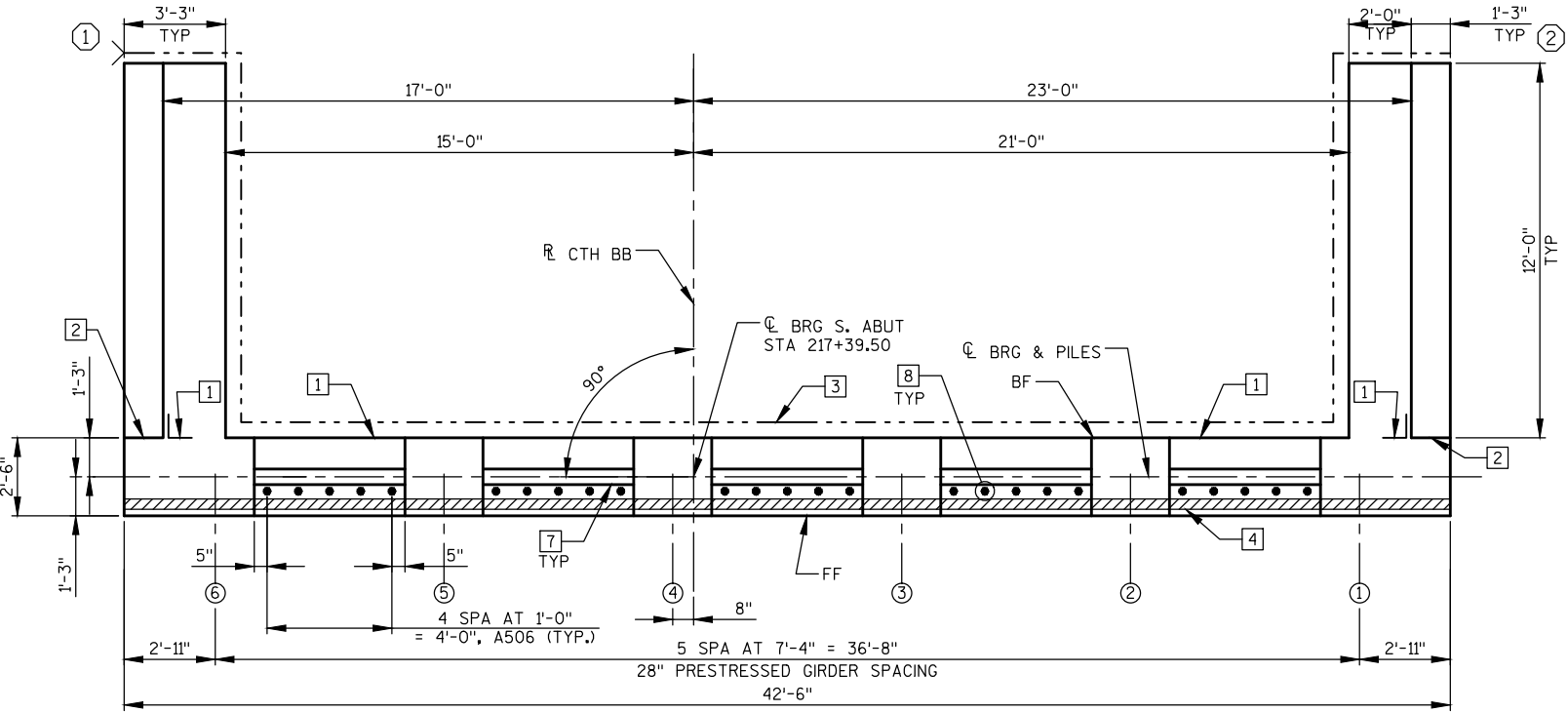
FF - FRONT FACE
BF - BACK FACE
WT - WING TIP



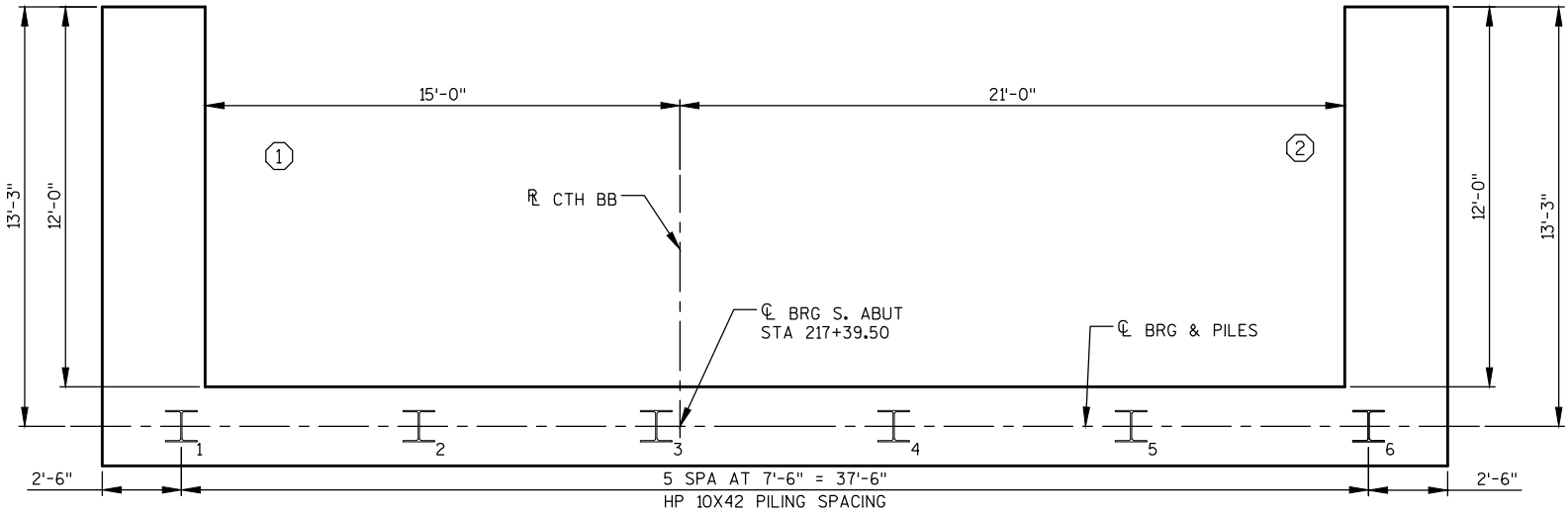
NO.	DATE	REVISION		BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION				
STRUCTURE B-38-146				
		DRAWN BY	JAK	PLANS CK'D. MJB
SOUTH ABUTMENT			SHEET 5 OF 17	



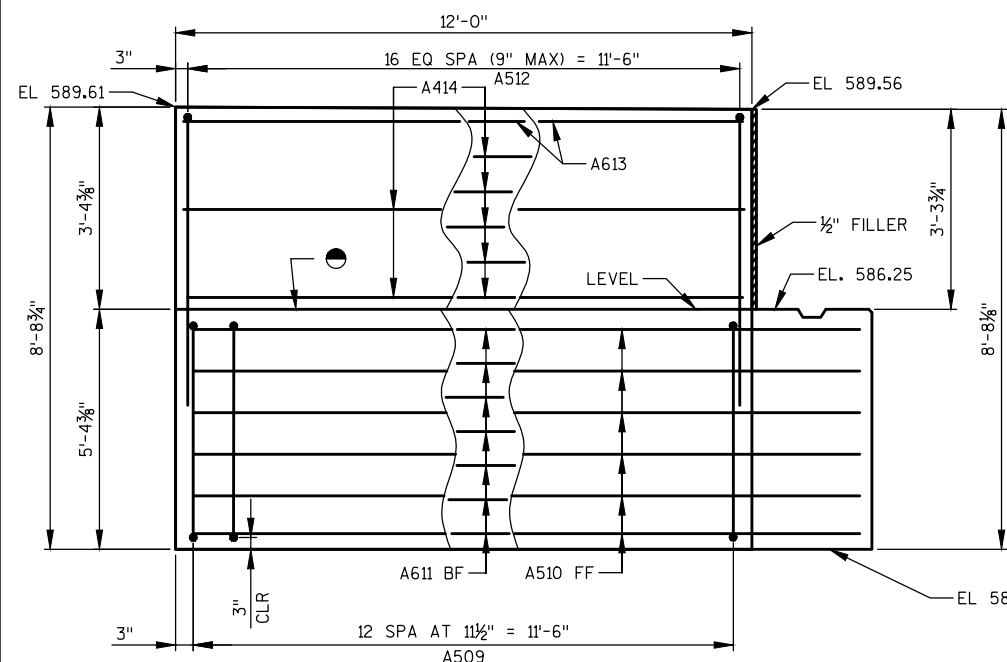
ELEVATION
(LOOKING SOUTH)



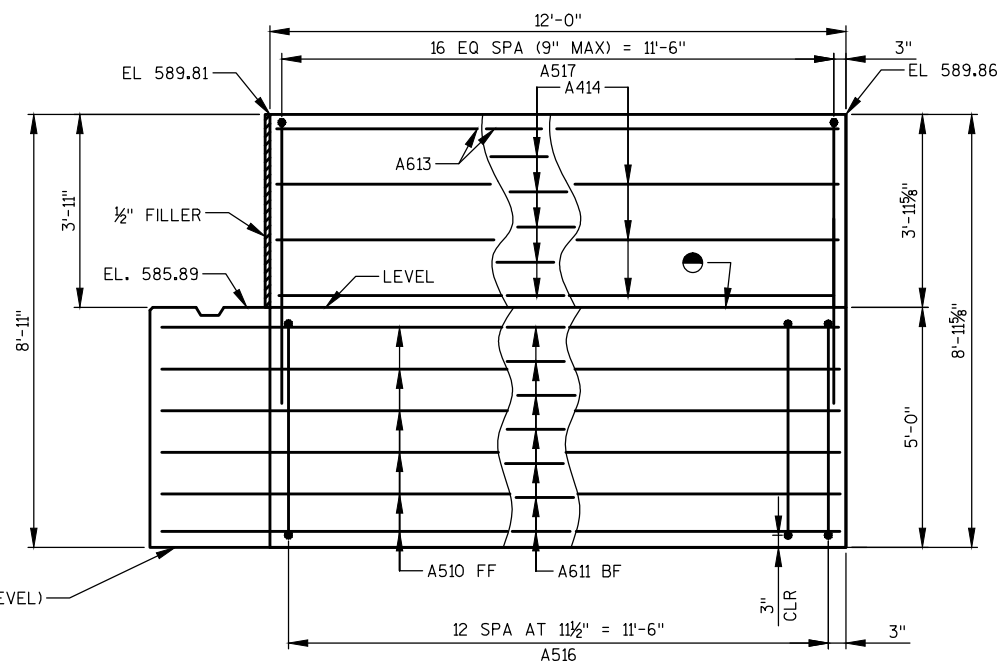
PLAN



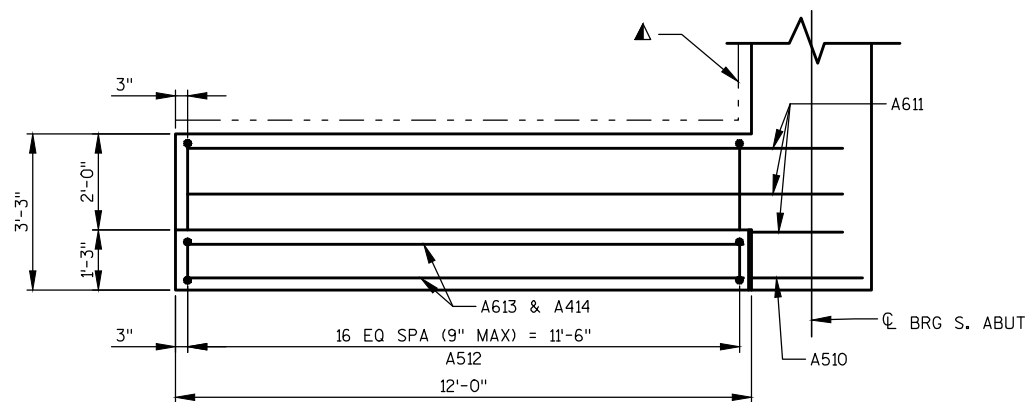
PILE PLAN



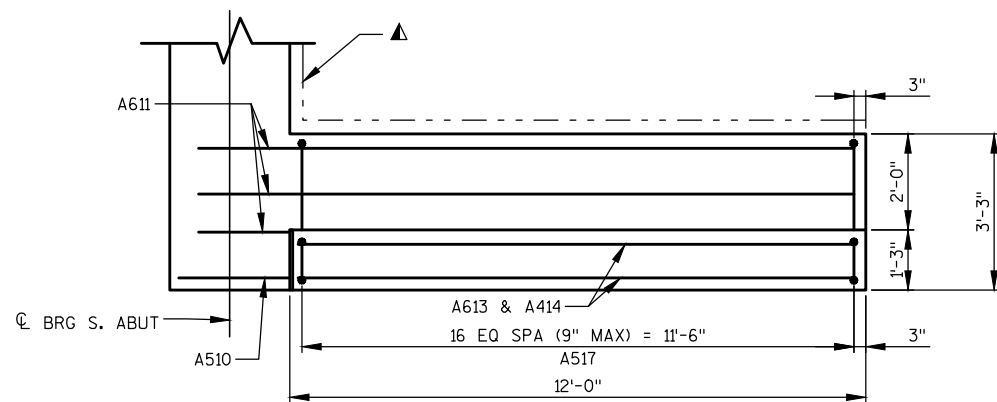
WING 1 ELEVATION



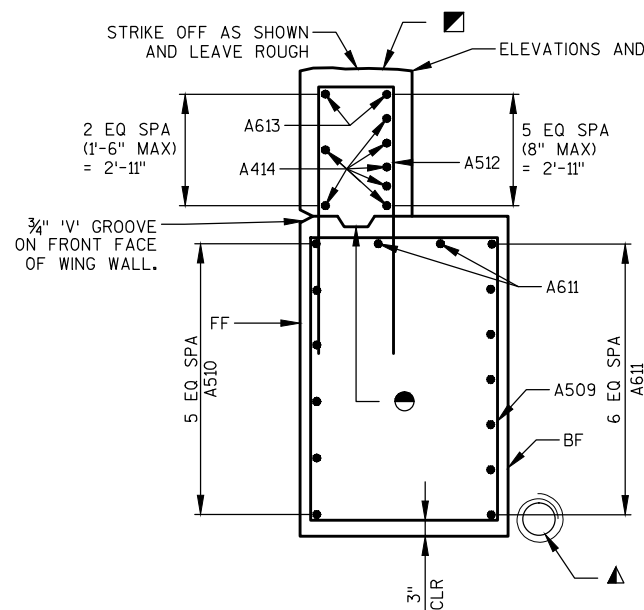
WING 2 ELEVATION



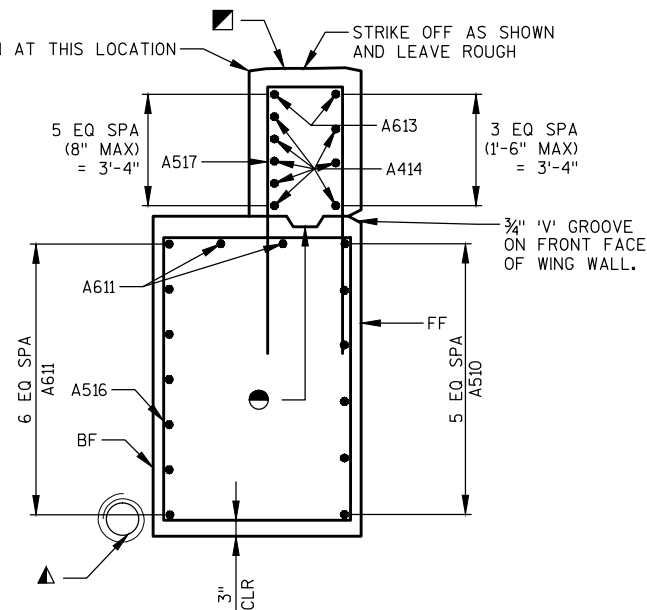
WING 1 PLAN



WING 2 PLAN



WING 1 SECTION



WING 2 SECTION

NOTES:

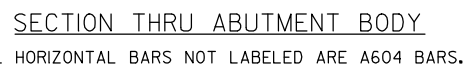
▲ PIPE UNDERDRAIN WRAPPED (6-INCH) SLOPE 0.5% MIN TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. SEE SHEET 3 FOR RODENT SHIELD DETAILS.

● OPTIONAL CONSTRUCTION JOINT FORMED BY BEVELED 2" X 6" KEYWAY WITH MEMBRANE ON BACKFACE.

■ PARAPET REINFORCEMENT NOT SHOWN FOR CLARITY. SEE SHEET 16 FOR DETAILS

FF - FRONT FACE
BF - BACK FACE
WT - WING TIP

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-146			
DRAWN BY JAK		PLANS CK'D. MJB	
SOUTH ABUTMENT DETAILS		SHEET 6 OF 17	



- FF - FRONT FACE
BF - BACK FACE
EF - EACH FACE
WT - WING TIP

FF - FRONT FACE
BF - BACK FACE
EF - EACH FACE
WT - WING TIP

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION	
	COATED	UNCOATED					
A401		6	28 - 0	X		ABUTMENT BODY - 1 PER PILE	SPIRAL
A402		12	2 - 3			ABUTMENT BODY - 2 PER PILE	VERT
A503		53	13 - 8	X		ABUTMENT BODY - STIRRUPS	VERT
A604		11	42 - 2			ABUTMENT BODY - FF, TOP, BTM	HORIZ
A805		14	12 - 0			ABUTMENT BODY - BF AT ENDS	HORIZ
A506	25		2 - 0			ABUTMENT BODY - DOWELS	VERT
A507		9	4 - 9			ABUTMENT BODY - TOP	VERT
A408		3	8 - 3			ABUTMENT BODY - TOP	HORIZ
A509	13		16 - 0	X		WING WALL 1 - BODY	VERT
A510	12		14 - 2			WING WALL - FF OF BODY	HORIZ
A611	18		14 - 2			WING WALL - BODY	HORIZ
A512	17		11 - 2	X		WING WALL 1 - TOP	VERT
A613	4		11 - 7			WING WALL - TOP	HORIZ
A414	14		11 - 7			WING WALL - TOP	HORIZ
A615		7	26 - 0			ABUTMENT BODY - BF IN MIDDLE	HORIZ
A516	13		15 - 4	X		WING WALL 2 - BODY	VERT
A517	17		12 - 4	X		WING WALL 2 - TOP	VERT

BAR DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BARS.
THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-146			
		DRAWN BY	PLANS CK'D.
		JAK	MJB
SOUTH ABUTMENT DETAILS		SHEET 7 OF 17	

NOTES:

FOR PILE SPlice DETAILS SEE SHEET 3.

SEE SHEET 10 FOR SECTION THRU ABUTMENT BODY.

FILL/EXCAVATE TO BOTTOM OF NORTH ABUTMENT EL 580.66 BEFORE DRIVING PILING.

NORTH ABUTMENT TO BE SUPPORTED ON HP 10X42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC EQUATION. ESTIMATED AT 35' LONG.

- 1

18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- 2

½" FILLER - TO EXTEND FROM BRIDGE SEAT TO TOP OF CONCRETE PARAPET, INCLUDED IN WING LENGTH. SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF ½" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD ½" BELOW SURFACE OF CONCRETE). EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- 3

PIPE UNDERDRAIN WRAPPED (6-INCH) SLOPE 0.5% MIN TO TIE INTO UNDERDRAIN OF RETAINING WALLS R-38-7 AND R-38-8.
- 4

4" X ¾" FILLER LENGTH OF ABUTMENT.
- 5

¾" PERFORMED FILLER UNDER GIRDERS.
- 6

NON-LAMINATED ELASTOMERIC BEARING PAD ½" X 8" X 1'-6".
- 7

KEYED CONSTRUCTION JOINT BETWEEN GIRDERS FORMED BY BEVELED 2" X 6".
- 8

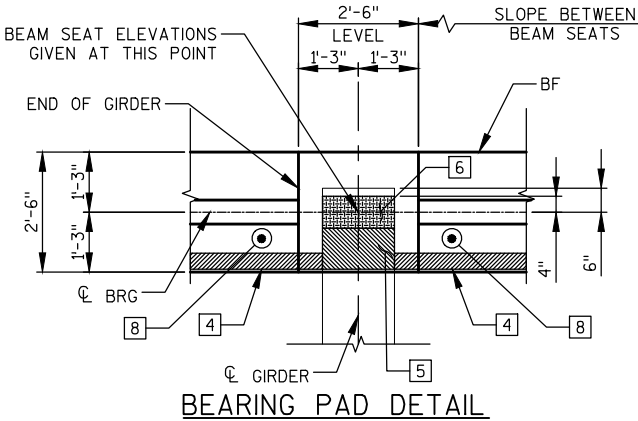
B506 BARS, MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE.

- #

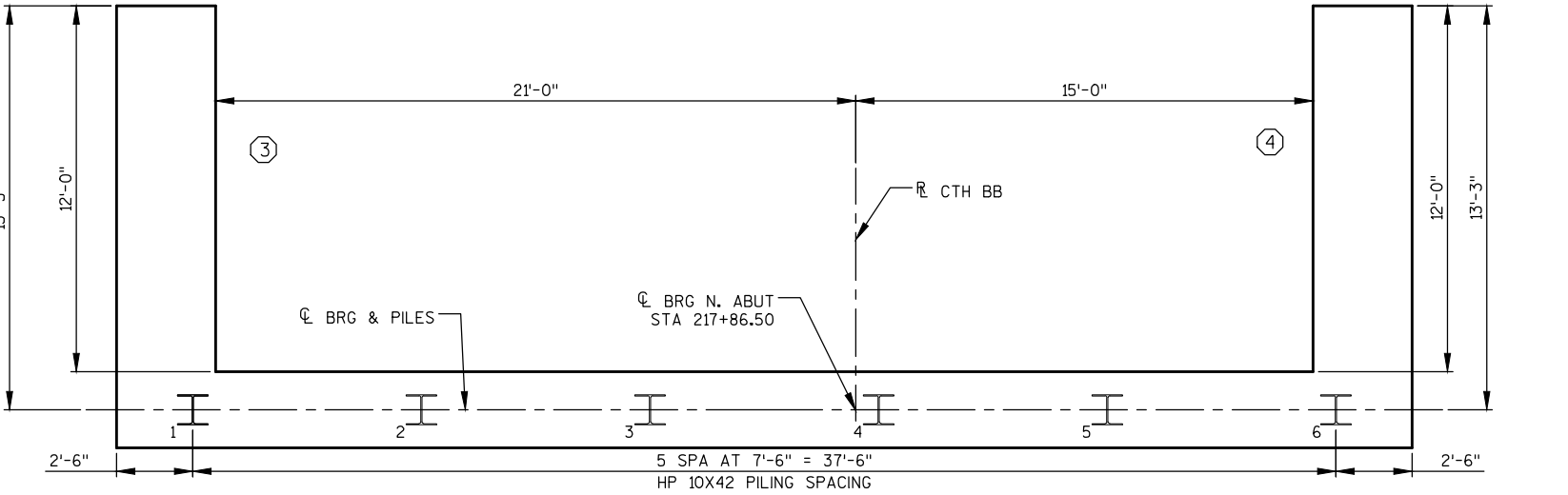
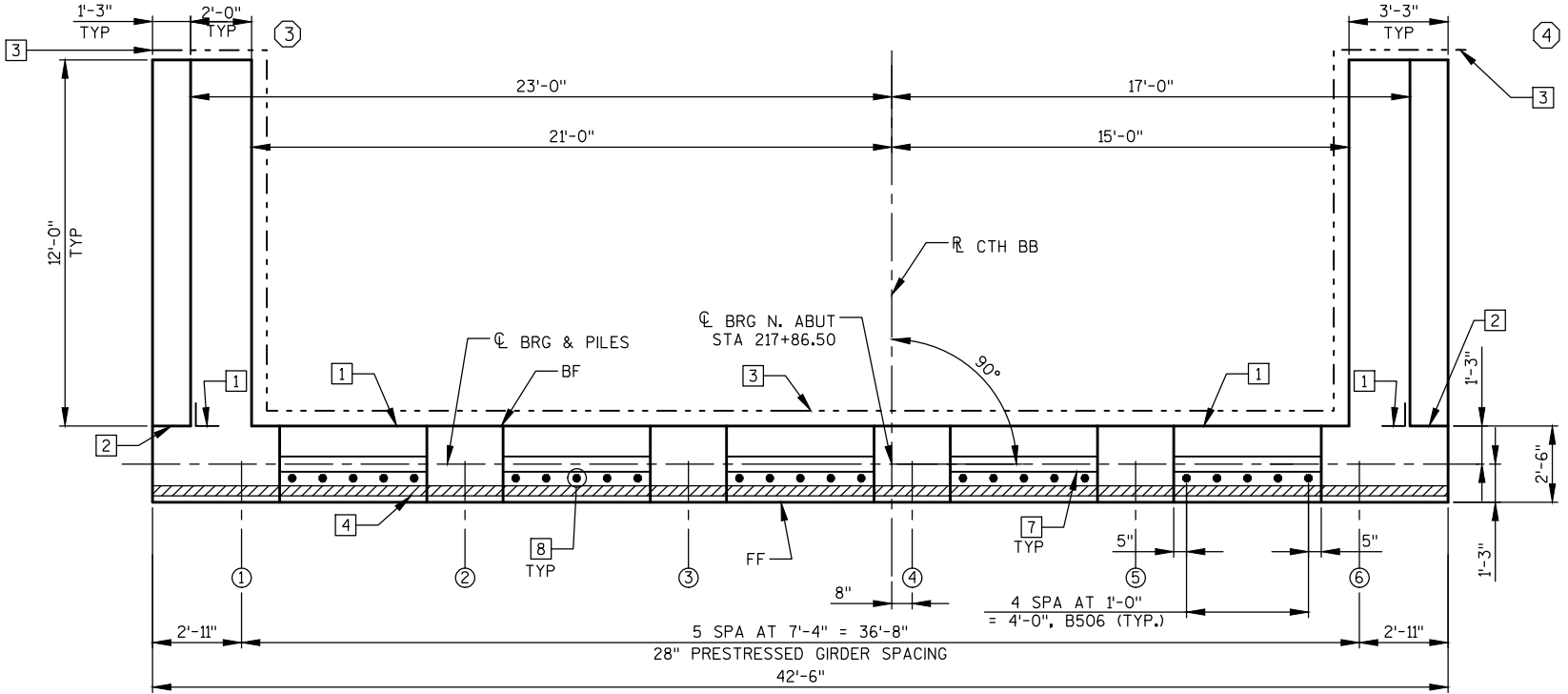
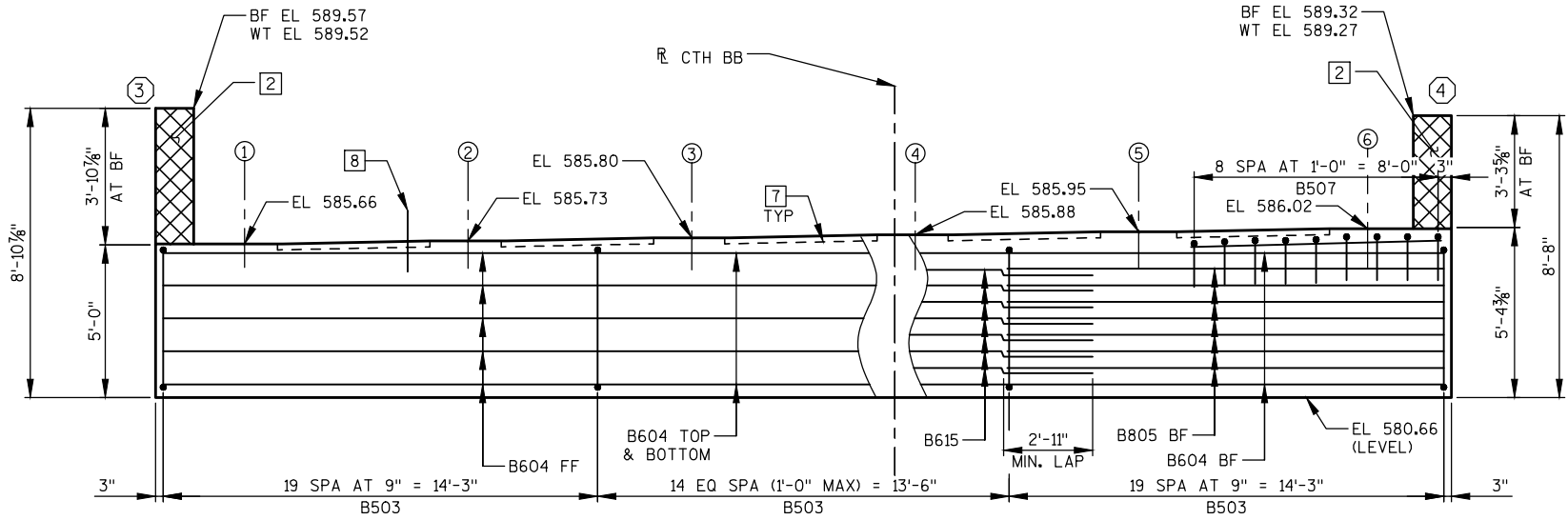
INDICATES WING NUMBER
- #

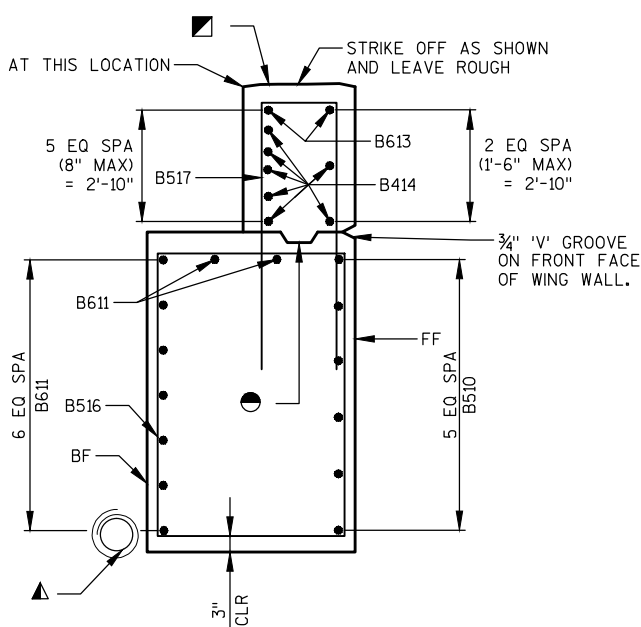
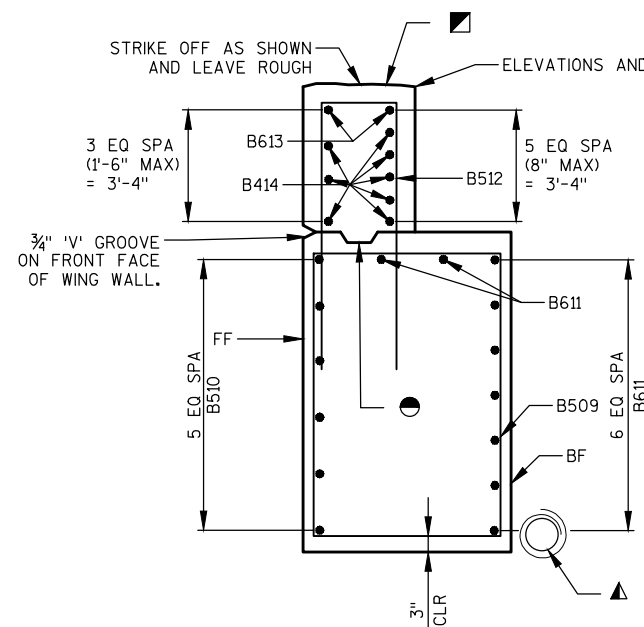
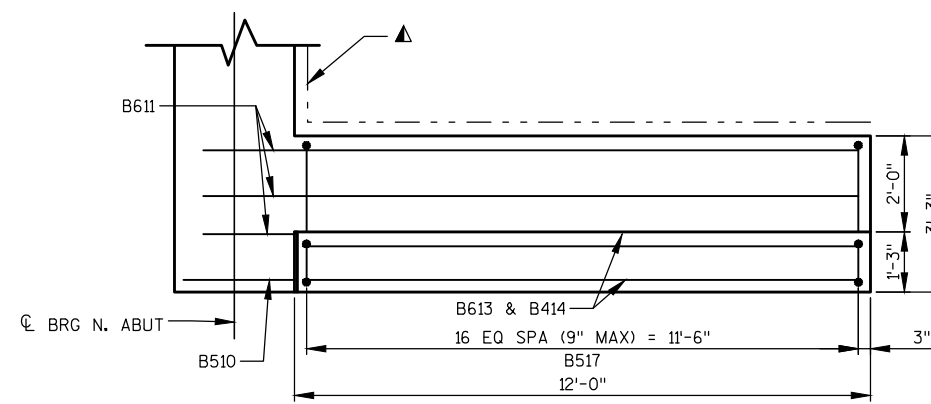
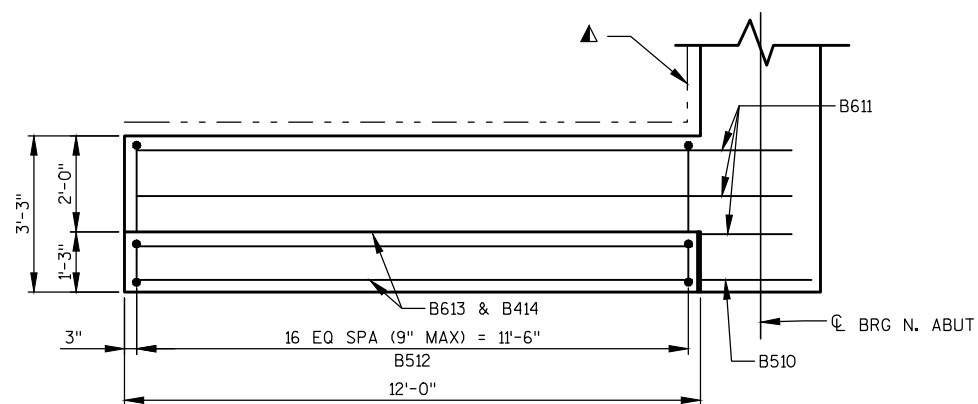
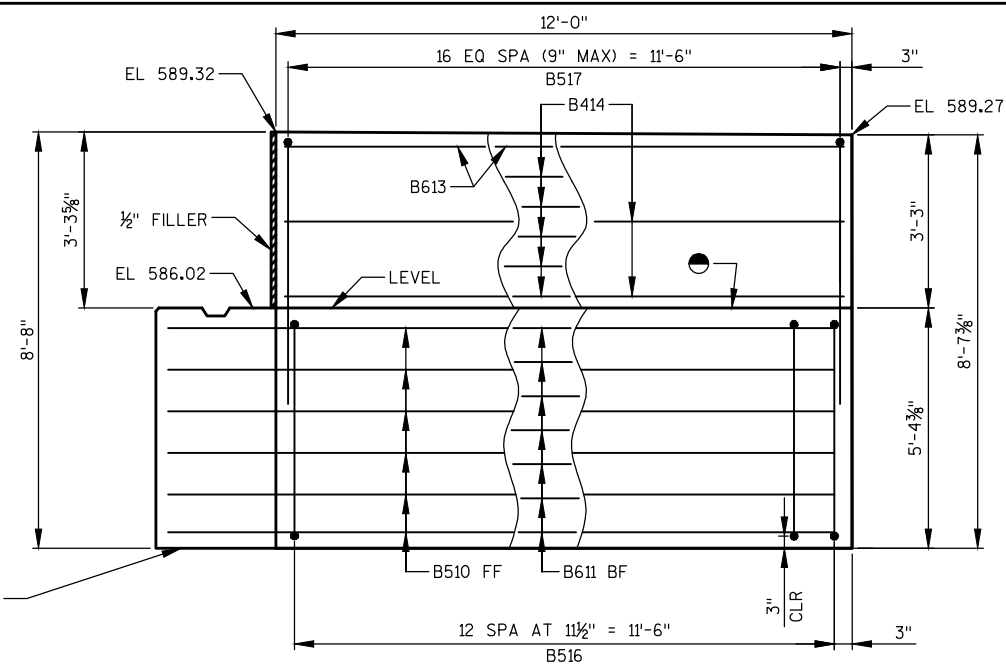
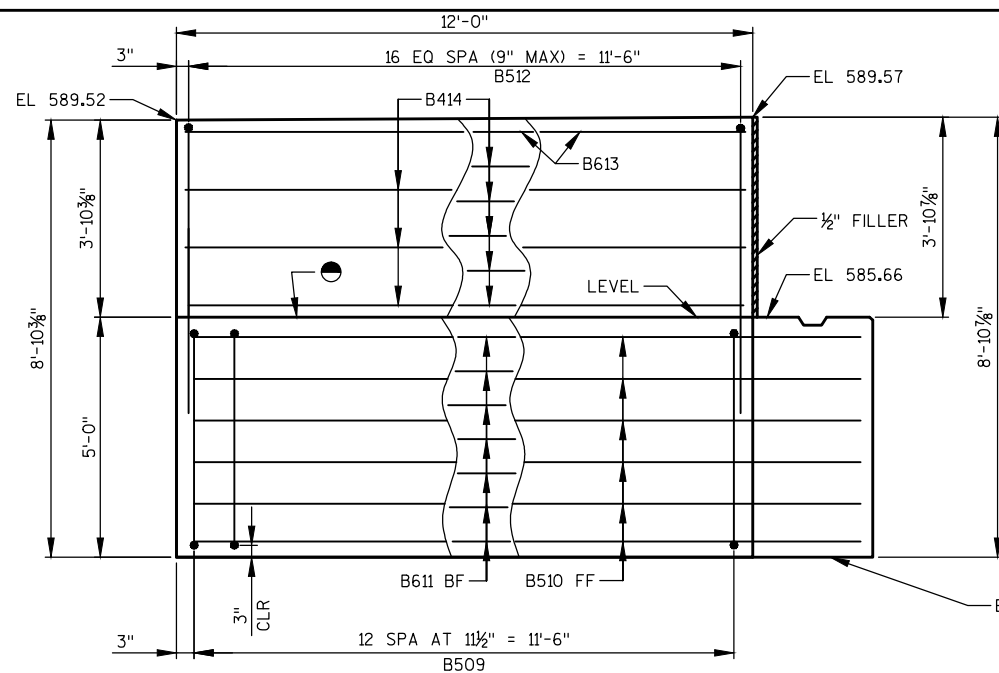
INDICATES GIRDER NUMBER

FF - FRONT FACE
BF - BACK FACE
WT - WING TIP



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-146			
		DRAWN BY	JAK PLANS CK'D. MJB
NORTH ABUTMENT		SHEET 8 OF 17	





- NOTES:

▲ PIPE UNDERDRAIN WRAPPED (6-INCH) SLOPE 0.5% MIN TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. SEE SHEET 3 FOR RODENT SHIELD DETAILS.

● OPTIONAL CONSTRUCTION JOINT FORMED BY BEVELED 2" X 6" KEYWAY WITH MEMBRANE ON BACKFACE.

■ PARAPET REINFORCEMENT NOT SHOWN FOR CLARITY. SEE SHEET 16 FOR DETAILS.

FF - FRONT FACE
BF - BACK FACE
WT - WING TIP

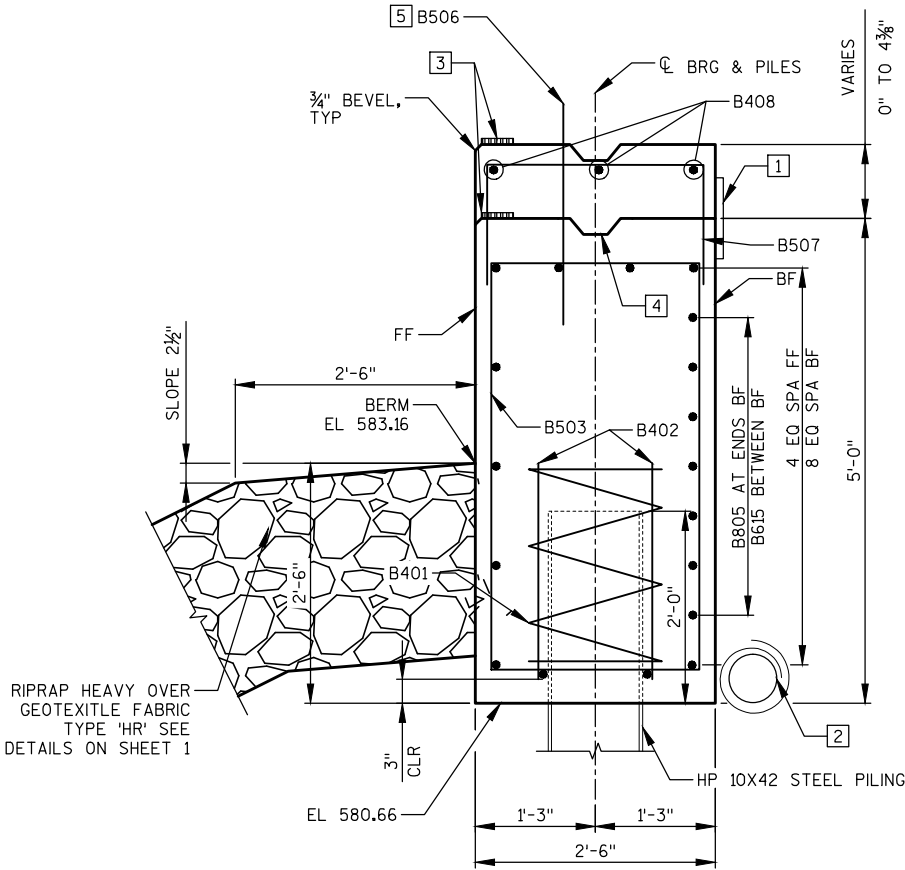
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-146			
		DRAWN BY	PLANS CK'D.
		JAK	M
NORTH ABUTMENT DETAILS		SHEET 9 OF 1	

BILL OF BARS
NORTH ABUTMENT

COATED= 1600 LBS.
UNCOATED= 2370 LBS.

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED	FT - IN			
B401		6	28 - 0	X		ABUTMENT BODY - 1 PER PILE SPIRAL
B402		12	2 - 3			ABUTMENT BODY - 2 PER PILE VERT
B503		53	13 - 8	X		ABUTMENT BODY - STIRRUPS VERT
B604		11	42 - 2			ABUTMENT BODY - FF, TOP, BTM HORIZ
B805		14	12 - 0			ABUTMENT BODY - BF AT ENDS HORIZ
B506	25		2 - 0			ABUTMENT BODY - DOWELS VERT
B507		9	4 - 9	X		ABUTMENT BODY - TOP VERT
B408		3	8 - 3			ABUTMENT BODY - TOP HORIZ
B509	13		12 - 2	X		WING WALL 3 - BODY VERT
B510	12		14 - 2			WING WALL - FF OF BODY HORIZ
B611	18		14 - 2			WING WALL - BODY HORIZ
B512	17		12 - 2	X		WING WALL 3 - TOP VERT
B613	4		11 - 7			WING WALL - TOP HORIZ
B414	15		11 - 7			WING WALL - TOP HORIZ
B615		7	26 - 0			ABUTMENT BODY - BF IN MIDDLE HORIZ
B516	13		16 - 0	X		WING WALL 4 - BODY VERT
B517	17		11 - 0	X		WING WALL 4 - TOP VERT

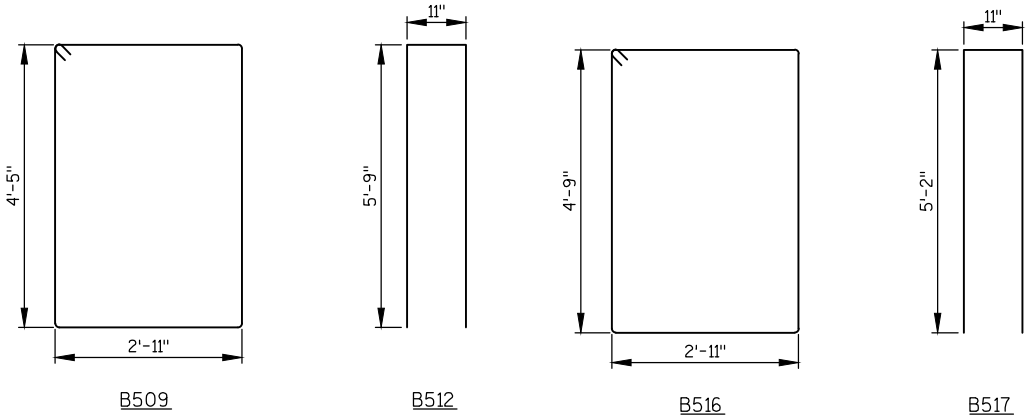
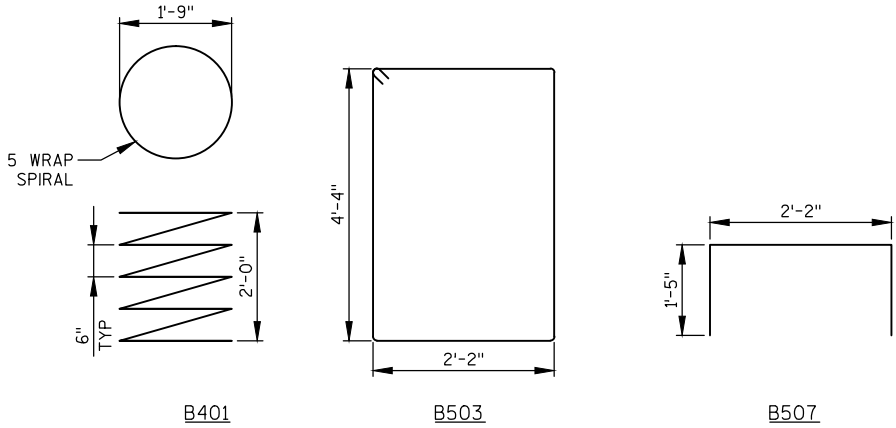
BAR DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BARS.
THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.



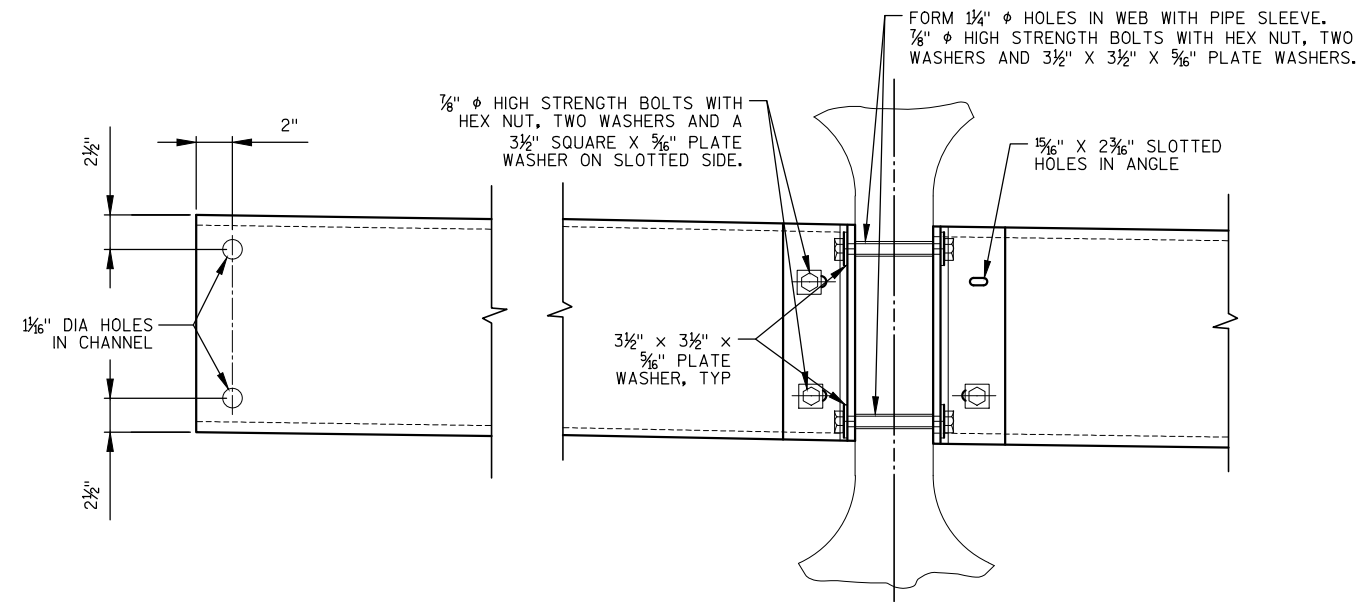
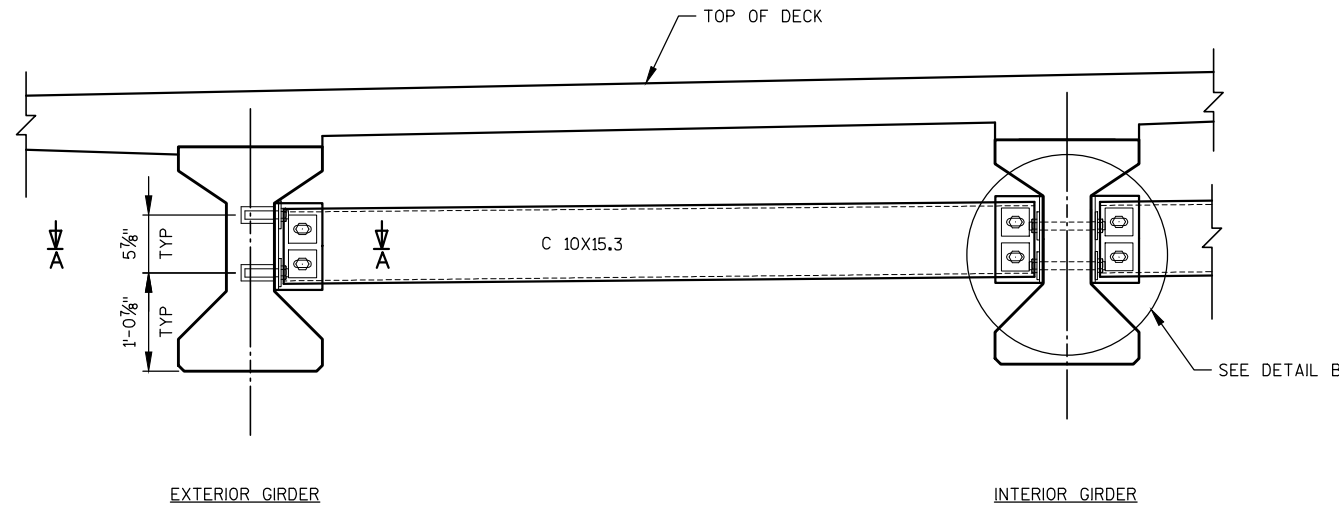
SECTION THRU ABUTMENT BODY
ALL HORIZONTAL BARS NOT LABELED ARE B604 BARS.

- NOTES:
- 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
 - PIPE UNDERDRAIN WRAPPED (6-INCH) SLOPE 0.5% MIN TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. SEE THIS SHEET FOR RODENT SHIELD DETAILS.
 - 4" X 3/4" FILLER LENGTH OF ABUTMENT.
 - KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2" X 6" KEYWAY.
 - BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE.

FF - FRONT FACE
BF - BACK FACE
EF - EACH FACE
WT - WING TIP

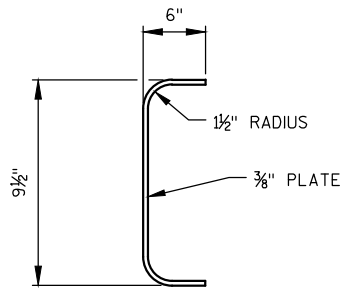


NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-146			
DRAWN BY		JAK	PLANS CK'D. MJB
NORTH ABUTMENT DETAILS		SHEET 10 OF 17	

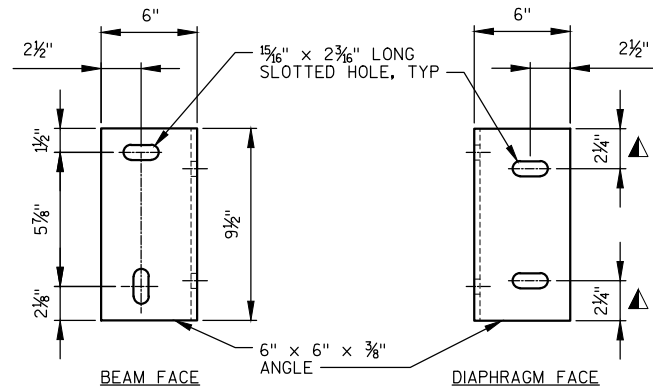


PART TRANSVERSE SECTION AT DIAPHRAGM

DETAIL B
(FOR CONTINUOUS LINE OF DIAPHRAGMS)

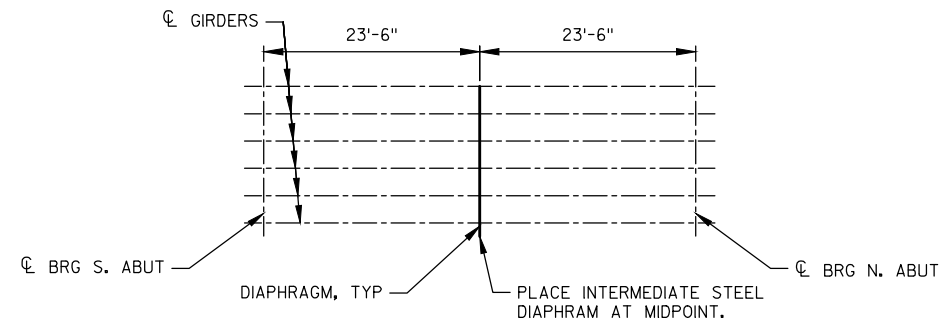


SECTION THRU ALTERNATE DIAPHRAGM

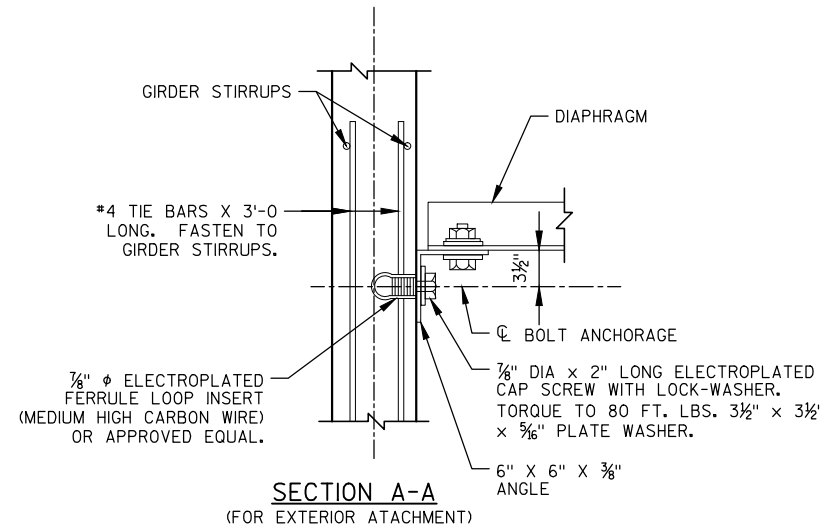


DIAPHRAGM SUPPORT

▲ IF ALTERNATE DIAPHRAGM IS USED THIS DIMENSION TO BE 2 1/2"



PLAN VIEW OF DIAPHRAGM



SECTION A-A
(FOR EXTERIOR ATTACHMENT)

NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-38-146", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36. ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE 1.

ALL DIAPHRAGM STRUCTURAL STEEL SHOWN SHALL BE HOT-DIPPED GALVANIZED. ALL BOLTS, NUTS AND WASHERS SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C. GALVANIZED NUTS SHALL BE TAPPED OVERSIZED IN ACCORDANCE WITH THE REQUIREMENTS OF ASTM A563 AND SHALL MEET THE REQUIREMENTS OF SUPPLEMENTARY REQUIREMENT S1 OF ASTM A563, LUBRICANT AND TEST FOR COATED NUTS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-146			
DRAWN BY JAK		PLANS CK'D. MJB	
INTERMEDIATE STEEL DIAPHRAGMS		SHEET 11 OF 17	

NOTES:

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 2" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, END OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, GRADE 2, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO APPLICATION OF THE SEALER.

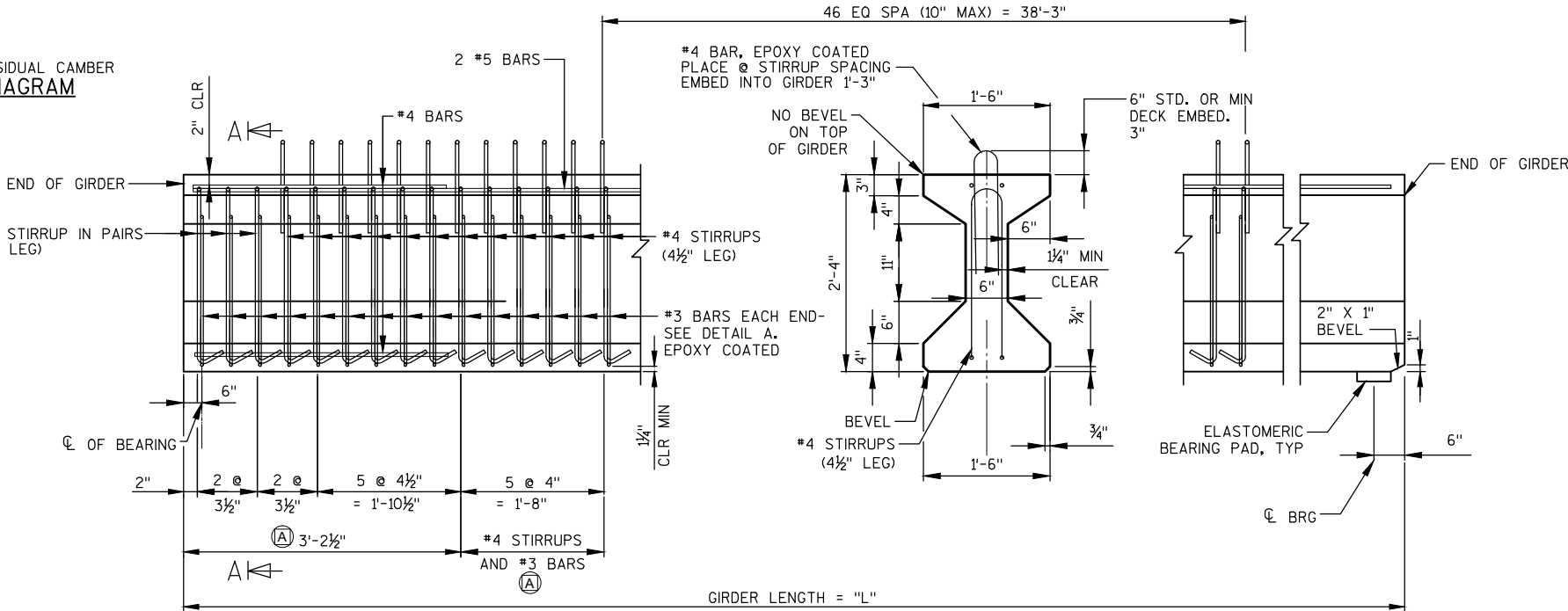
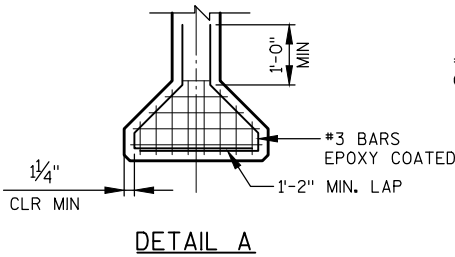
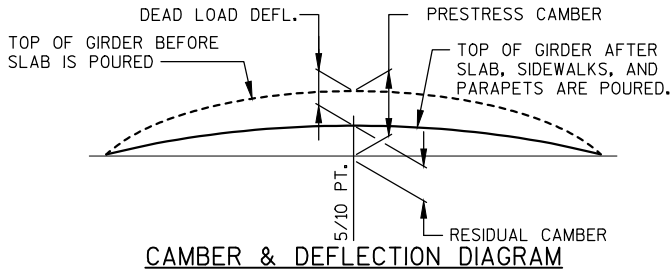
ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT.

AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A497 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION.

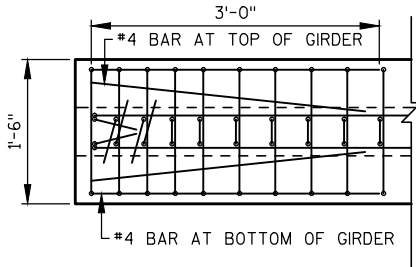
PRESTRESSING STRANDS SHALL BE (0.6" DIA.) -7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 PSI.

BID ITEM SHALL BE "PRESTRESSED GIRDER TYPE I 28-INCH".

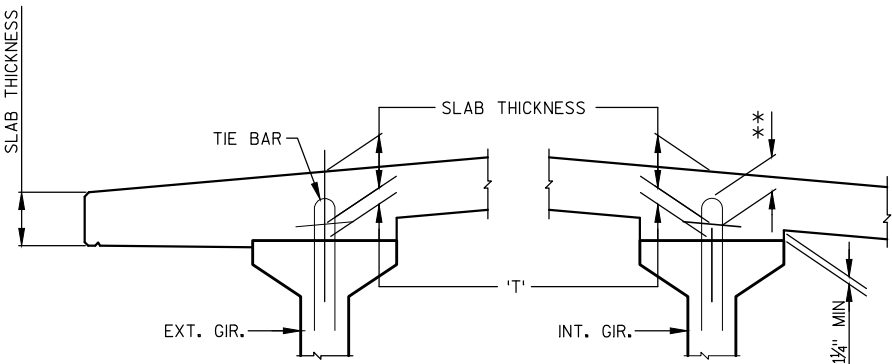


SIDE VIEW & TYP. SECTION IN SPAN

(A) DETAIL TYPICAL AT EACH END



PLAN VIEW



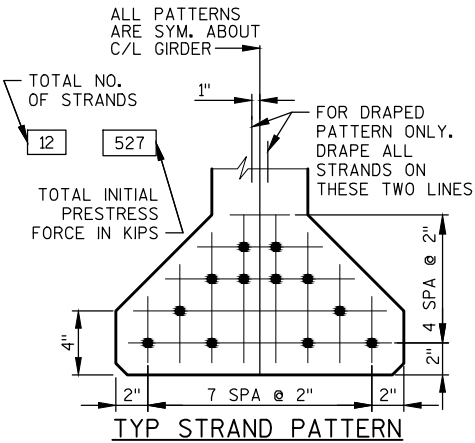
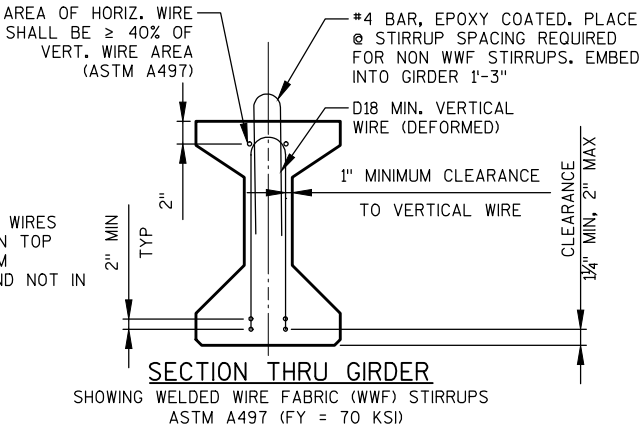
SLAB HAUNCH DETAIL

IF 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN SLAB THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR, IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

TO DETERMINE 'T', ELEV. OF TOP OF GIRDERS AT C/L OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
+ DEAD LOAD DEFLECTION
- SLAB THICKNESS
= HAUNCH HEIGHT 'T'

NOTE: AN AVERAGE HAUNCH ('T') OF 3" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".



THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOB SITE PLACEMENT.

SPAN	CAMBER (IN.)
1	1 3/4"

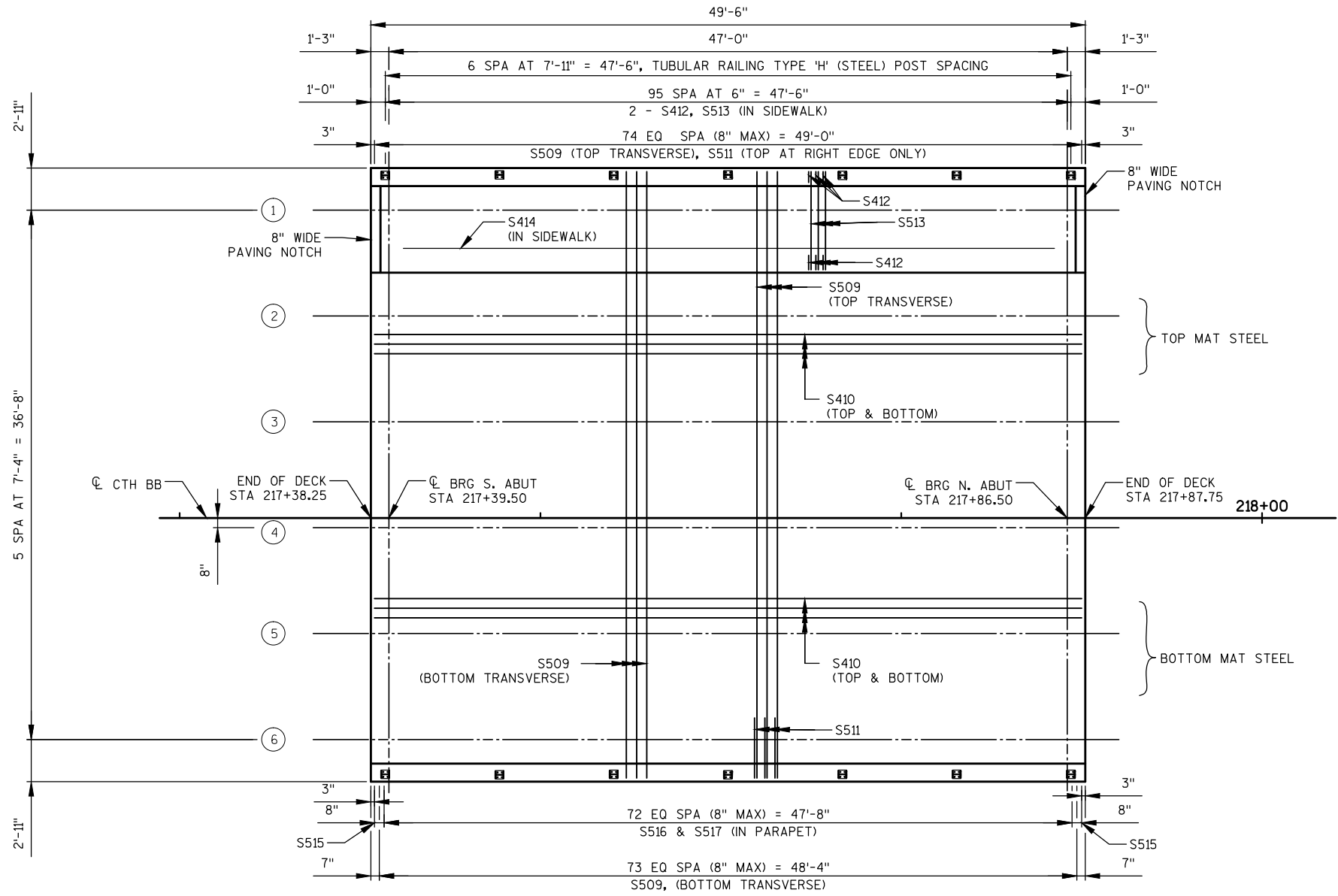
THESE VALUES ARE NOT TO BE USED IN DETERMINING 'T'. USE ACTUAL GIRDER SHOTS. THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.

* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

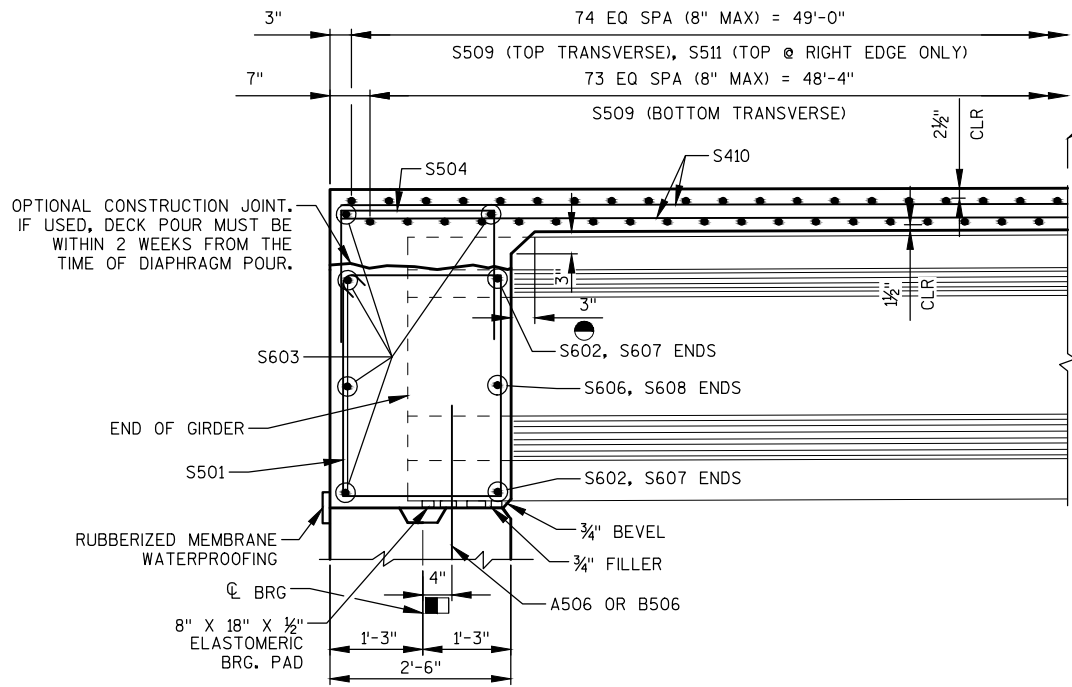
GIRDER DATA

SPAN	GIRDER	GIRDER LENGTH "L"	DEAD LOAD DEFL. (IN.)								CONC. STRGTH. f'c (p.s.i.)	"P" 1st 1/2 OF GIRDER	"P" MID 1/2 OF GIRDER	"P" END 1/2 OF GIRDER	DIA. OF STRAND (IN.)	DRAPED PATTERN				TOTAL NO. OF STRANDS	f'ci (P.S.I.) *	UNDRAINED PATTERN				TOTAL NO. OF STRANDS	f'ci (P.S.I.) *
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10						"A"	"B" MIN.	"B" MAX.	"C"								
1	ALL	48'-0"	1/8	1/4	3/8	1/2	1/2	1/2	3/8	1/4	1/8	8000	7"	6"	7"	0.6	—	—	—	—	—	—	—	—	—	12	6400

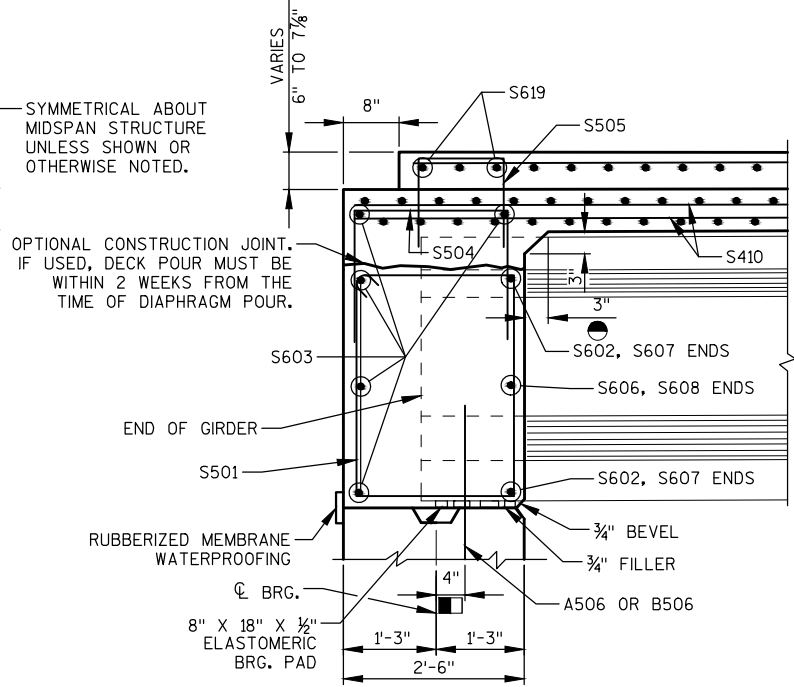
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-146			
		DRAWN BY	JAK
		PLANS CK'D.	MJB
28" PRESTRESSED GIRDER DETAILS		SHEET 12 OF 17	



REINFORCEMENT PLAN



PARTIAL LONGITUDINAL SECTION



PARTIAL LONGITUDINAL SECTION

NOTES

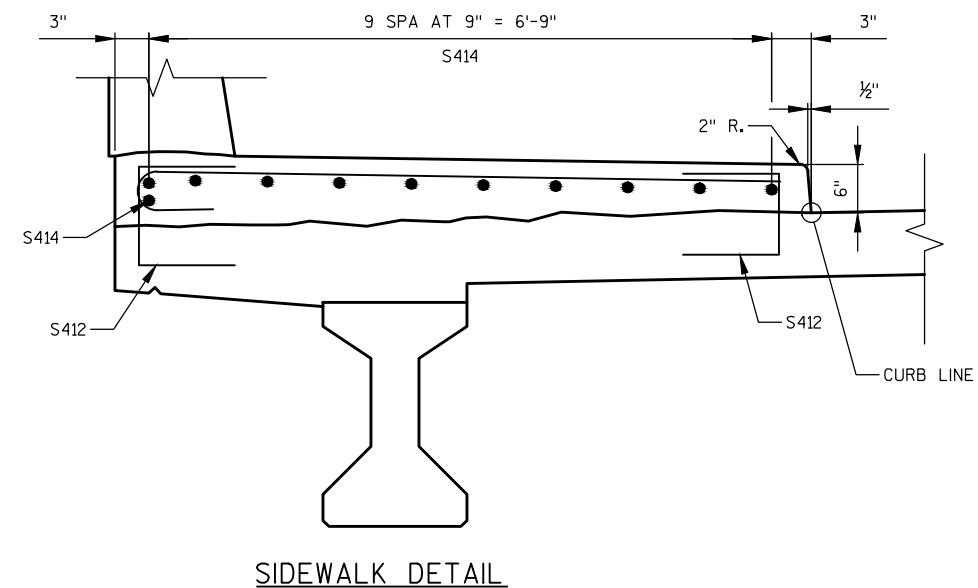
- DIMENSION IS TAKEN PARALLEL TO ϕ GIRDER.
- DIMENSION IS TAKEN NORMAL TO ϕ SUBSTRUCTURE UNITS.
- # INDICATES GIRDER NUMBER

NO.	DATE	REVISION	BY
		STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
		STRUCTURE B-38-146	
		DRAWN BY JAK	PLANS CK'D. MJB
		SUPERSTRUCTURE	SHEET 13 OF 17



▲ ± 0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL

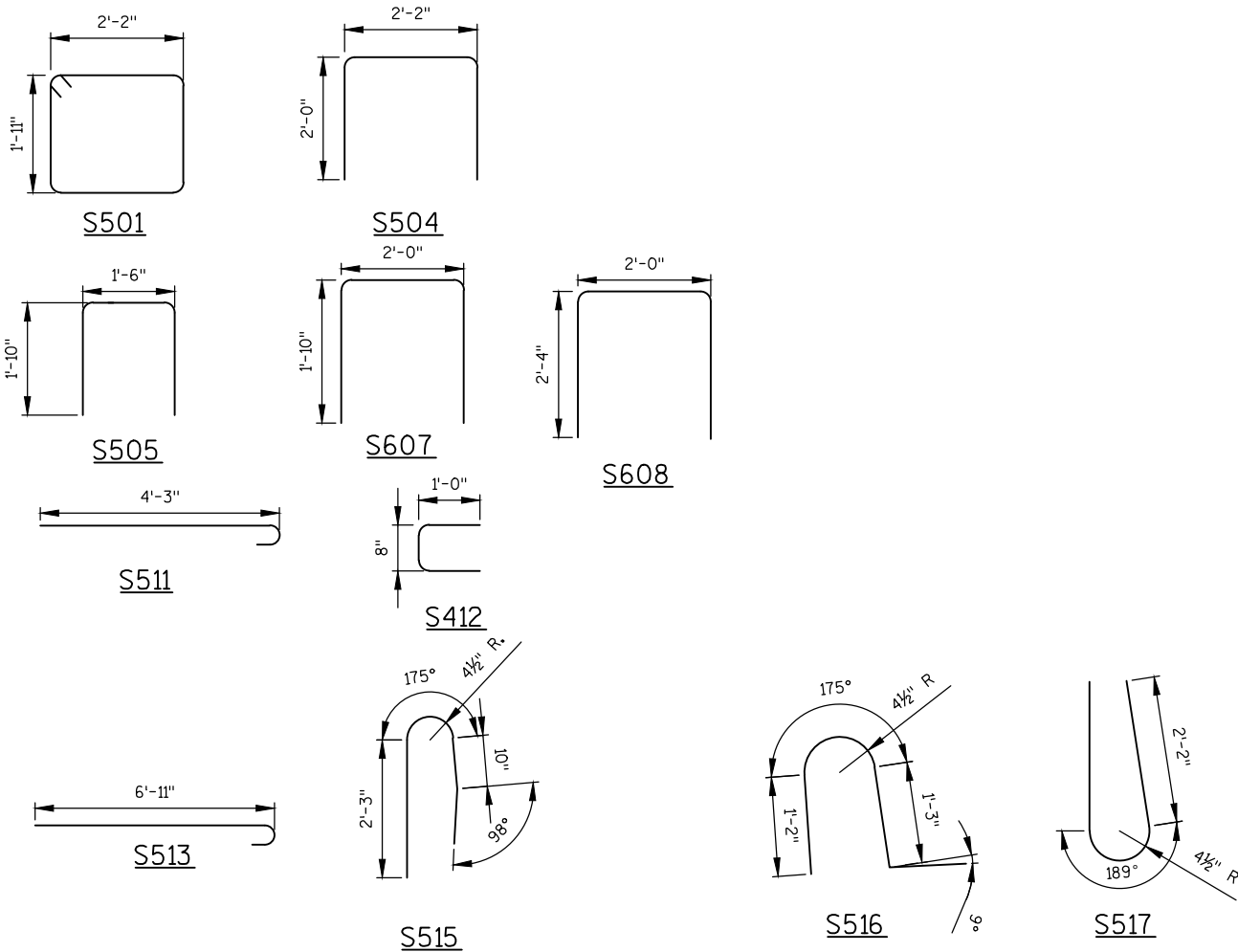
FF - FRONT FACE
BF - BACK FACE



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-146			
		DRAWN BY	JAK
		PLANS CK'D.	MJ
SUPERSTRUCTURE DETAILS			SHEET 14 OF 17

DECK ELEVATIONS

SPAN POINT	LEFT EDGE	GIRDER 1		FACE OF CURB	GIRDER 2		GIRDER 3		REFERENCE LINE		GIRDER 4		GIRDER 5		GIRDER 6		RIGHT EDGE
	ELEVATION	TD	TG	ELEVATION	TD	TG	TD	TG	STATION	ELEVATION	TD	TG	TD	TG	TD	TG	ELEVATION
S ABUT	589.81	589.17	588.26	589.22	589.25	588.34	589.32	588.41	217+39.50	589.39	589.39	588.48	589.47	588.55	589.54	588.63	589.56
0.1	589.78	589.15		589.19	589.22		589.30		217+44.20	589.36	589.37		589.44		589.52		589.53
0.2	589.76	589.13		589.17	589.20		589.28		217+48.90	589.34	589.35		589.42		589.50		589.51
0.3	589.74	589.11		589.15	589.18		589.25		217+53.60	589.32	589.33		589.40		589.47		589.49
0.4	589.72	589.08		589.13	589.16		589.23		217+58.30	589.30	589.30		589.38		589.45		589.47
0.5	589.69	589.06		589.11	589.13		589.21		217+63.00	589.28	589.28		589.35		589.43		589.44
0.6	589.67	589.04		589.09	589.10		589.18		217+67.70	589.26	589.26		589.33		589.40		589.42
0.7	589.65	589.01		589.06	589.08		589.16		217+72.40	589.23	589.23		589.31		589.38		589.40
0.8	589.62	588.99		589.03	589.06		589.14		217+77.10	589.20	589.21		589.28		589.36		589.37
0.9	589.60	588.97		589.01	589.04		589.11		217+81.80	589.18	589.19		589.26		589.33		589.35
N ABUT	589.58	588.94	588.03	588.99	589.02	588.10	589.09	588.18	217+86.50	589.16	589.16	588.25	589.24	588.32	589.31	588.40	589.33



STATE PROJECT NUMBER

9327-02-71

BILL OF BARS SUPERSTRUCTURE COATED= 17520 LBS. UNCOATED= 0 LBS.

MARK	NUMBER		LENGTH	BENT	BAR SERIES	LOCATION
	COATED	UNCOATED				
			FT - IN			
S501	106		8 - 10	X		DIAPHRAGM - STIRRUPS VERT
S602	20		5 - 6			DIAPHRAGM - FF HORIZ
S603	10		42 - 2			DIAPHRAGM - BF HORIZ
S504	106		5 - 11	X		DIAPHRAGM - TOP VERT
S505	18		4 - 11	X		DIAPHRAGM - SIDEWALK VERT
S606	10		6 - 6			DIAPHRAGM - FF HORIZ
S607	8		5 - 4	X		DIAPHRAGM - END BAR HORIZ
S608	8		6 - 4	X		DIAPHRAGM - END BAR HORIZ
S509	149		42 - 2			SLAB - BOTTOM & TOP TRANS
S410	121		49 - 2			SLAB- BOTTOM & TOP LONGIT
S511	75		4 - 10	X		SLAB - TOP AT RIGHT EDGE TRANS
S412	192		2 - 6	X		SIDEWALK - TIES VERT
S513	96		7 - 6	X		SIDEWALK - TOP TRANS
S414	10		47 - 10			SIDEWALK - TOP LONGIT
S515	4		5 - 10	X		PARAPET - END TIE VERT
S516	150		4 - 5	X		PARAPET - TIE VERT
S517	150		5 - 8	X		PARAPET - STIRRUP VERT
S518	16		49 - 2			PARAPET HORIZ
S619	4		6 - 11			DIAPHRAGM - SIDEWALK HORIZ

BAR DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BARS.
THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-146			
DRAWN BY JAK		PLANS CK'D. MJB	
SUPERSTRUCTURE DETAILS		SHEET 15 OF 17	

SOUTH ABUTMENT COATED = 800 LBS.
SOUTH ABUTMENT UNCOATED= 0 LBS.
NORTH ABUTMENT COATED= 800 LBS.
NORTH ABUTMENT UNCOATED= 0 LBS.

BILL OF BARS
SINGLE SLOPE PARAPET 36SS

MARK	COATED	NO. REQ'D.		LENGTH FT - IN	BENT	BAR SERIES	LOCATION	
		SOUTH ABUTMENT	NORTH ABUTMENT					
R501	X	12	12	5 - 10	X		PARAPET	VERT
R502	X	12	12	5 - 8	X		PARAPET	VERT
R503	X	24	24	3 - 0	X		PARAPET	VERT
R504	X	34	34	5 - 7	X		PARAPET	VERT
R505	X	12	12	5 - 5	X		PARAPET	VERT
R506	X	12	12	5 - 6	X		PARAPET	VERT
R507	X	2	2	11 - 7	X		PARAPET	HORIZ
R508	X	10	10	11 - 7			PARAPET	HORIZ
R509	X	10	10	4 - 9	X		PARAPET	VERT
R510	X	4	4	11 - 7			PARAPET	HORIZ

BAR DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BARS.
THE FIRST OR FIRST TWO DIGITS OF A BAR MARK SIGNIFIES THE BAR SIZE.
INCLUDED IN ABUTMENT QUANTITIES FOR BAR STEEL REINFORCEMENT AND CONCRETE MASONRY

SECTION B

SECTION A

SECTION C

DETAIL OF ANCHOR ASSEMBLY

OUTSIDE ELEVATION

INSIDE ELEVATION

PLAN

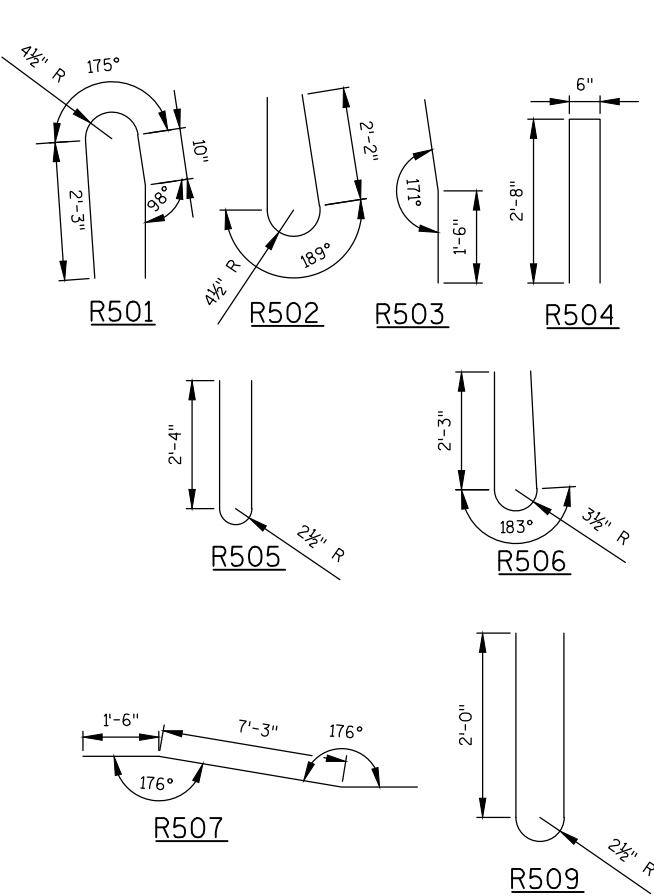
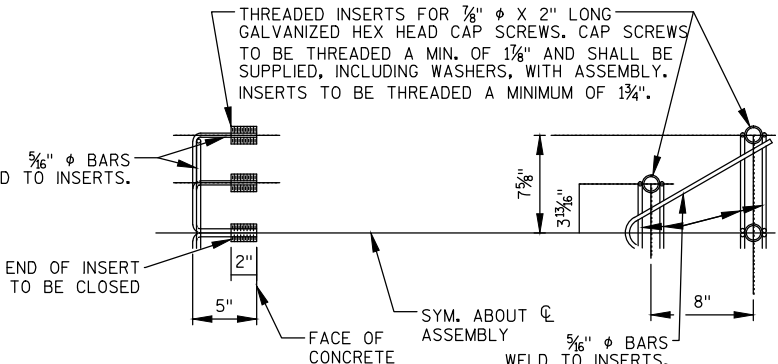
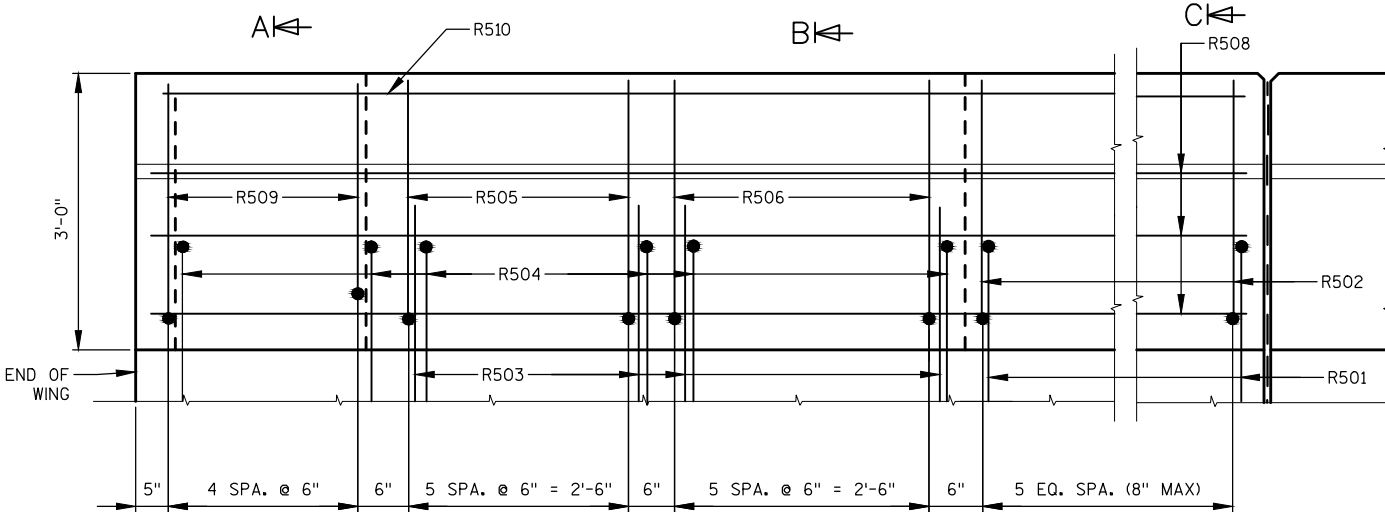
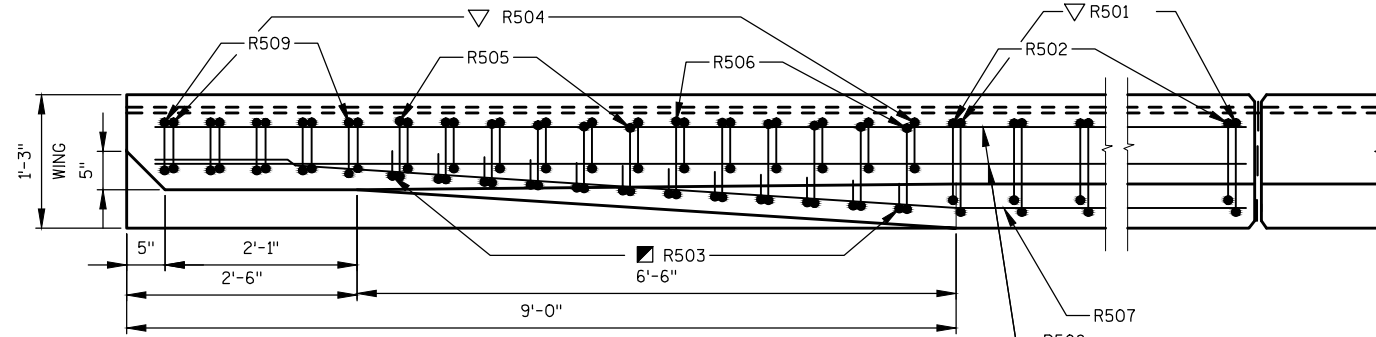
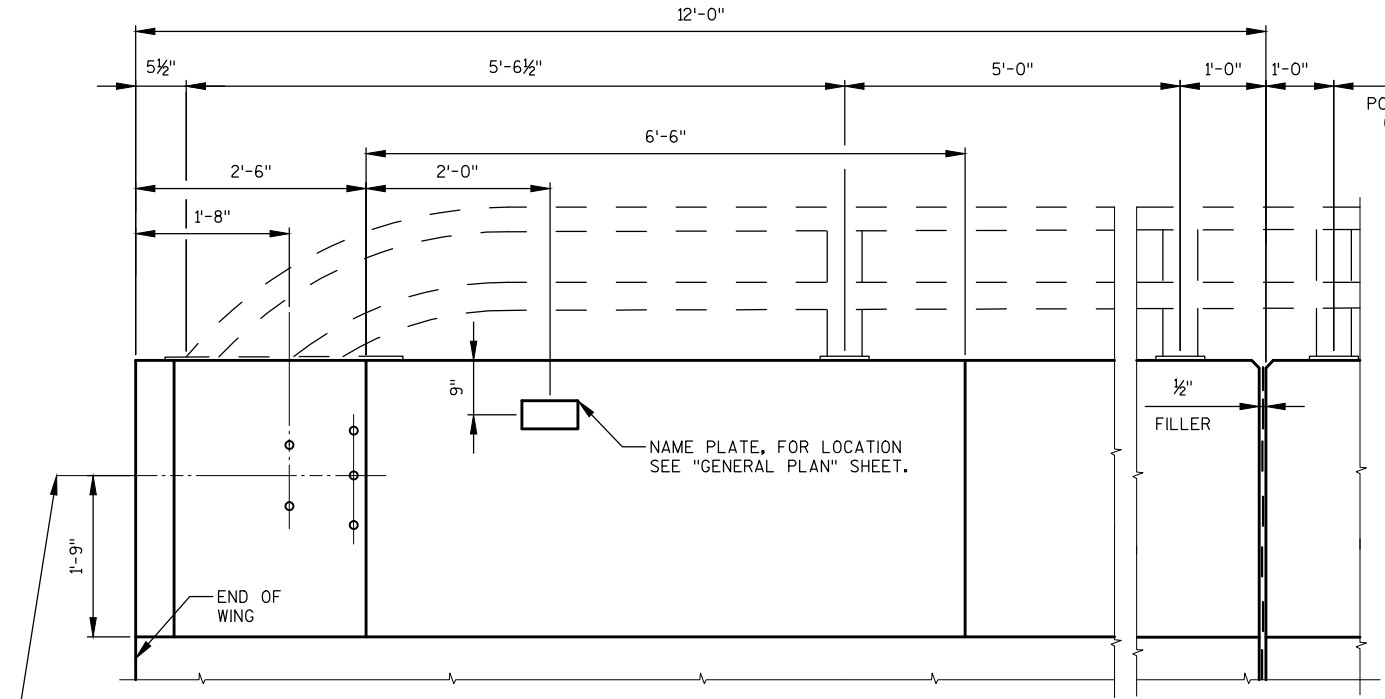
● CONST. JOINT - STRIKE OFF AS SHOWN.

■ R503 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE R503 BARS CORRECTLY ALONG TRANSITION OF PARAPET.

▽ R501 AND R504 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.

NOTE: HEX. HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY BID ITEM SHALL BE "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.



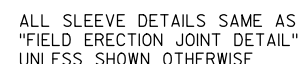
NO.	DATE	REVISION	BY
		STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
		STRUCTURE B-38-146	
		SINGLE SLOPE PARAPET 36SS	
		SHEET 16 OF 17	

TYPE H (ALUMINUM) RAILING SHALL NOT BE USED.

- 1 5/16" X 3/8" WELDED STUDS
- 2 3" ϕ STD. PIPE X 1'-10" LONG
- 3 3" ϕ EXTRA STRONG PIPE X 1'-10" LONG
- 4 1/2" ϕ WELD BEADS AT 1/2 PTS. ON PIPE 11" CIRCUMF. GRIND BEADS SO THAT SLEEVE FITS FREELY IN THE I.D. OF 4" ϕ EXTRA STRONG PIPE.

END SECTION ONLY

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-38-146			
		DRAWN BY	JAK
		PLANS CK'D.	MJ
TUBULAR RAILING TYPE 'H' (STEEL)			SHEET 17 OF 17



DESIGN DATA

THE CONTRACTOR SHALL PROVIDE COMPLETE DESIGN, PLANS, DETAILS, SPECIFICATIONS, AND SHOP DRAWINGS FOR THE RETAINING WALLS IN ACCORDANCE WITH THE SPECIAL PROVISIONS. THE RETAINING WALL MANUFACTURER SHALL PROVIDE TECHNICAL ASSISTANCE TO THE CONTRACTOR DURING CONSTRUCTION. THE COST OF FURNISHING THESE ITEMS SHALL BE INCLUDED IN THE BID ITEM "WALL MODULAR BLOCK MECHANICALLY STABILIZED EARTH LRFD/QMP, STRUCTURE R-38-7".

PLANS, ELEVATIONS AND DETAILS SHOWN ON THESE DRAWINGS ARE INTENDED TO INDICATE WALL LOCATIONS, LENGTHS, HEIGHTS, AND DETAILS COMMON TO THE WALL SYSTEM SELECTED. THE CONTRACTOR SHALL VERIFY THAT THE WALL SYSTEM SELECTED WILL CONFORM TO THE REQUIRED ALIGNMENTS AND DETAILS.

THE RETAINING WALL IS TO BE DESIGNED USING THE ELEVATIONS GIVEN ON THIS SHEET AND IN THE GEOMETRY TABLE ON SHEET 2.

DESIGN FOR RETAINING WALL TO PROVIDE FOR FINISHED GRADE SLOPED BEHIND WALL AS SHOWN ON THE CROSS SECTIONS.

DESIGN RETAINING WALL FOR A LIVE LOAD SURCHARGE OF 240 PSF.

SEE SPECIAL PROVISIONS FOR ACCEPTABLE WALL SYSTEMS.

THE MAXIMUM VALUE OF THE ANGLE OF INTERNAL FRICTION OF THE WALL BACKFILL MATERIAL IN THE REINFORCED ZONE SHALL BE ASSUMED TO BE 30° WITHOUT CERTIFIED TEST VALUES.

LIST OF DRAWINGS

1. GENERAL PLAN & ELEVATION
2. TYPICAL SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION

LEGEND

FF - FRONT FACE
BF - BACK FACE

PLAN

(WALL MODULAR BLOCK MECHANICALLY STABILIZED EARTH)

128'-1 1/4"
114'-4 1/4"
LIMITS OF RIPRAP HEAVY

BEGIN WALL
STA. 4+00.00
EL. 589.27

WING 4 OF
BRIDGE B-38-146

WALL CORNER
STA. 4+13.75
EL. 588.20

EL. 583.44
4'-9 1/2" MAX
WALL
HEIGHT

HW₁₀₀-LAKE
EL. 584.90

BOTTOM OF FINISHED WALL
(2'-0" MIN. BELOW FINISHED GRADE)

TOP OF WALL

FINISHED GRADE

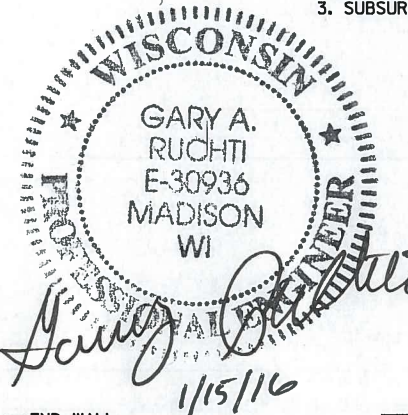
RIPRAP HEAVY OVER
GEOTEXTILE FABRIC TYPE 'HR'

EXISTING GRADE

END WALL
STA. 5+28.11
EL. 588.18

EL. 585.02
EL. 586.99

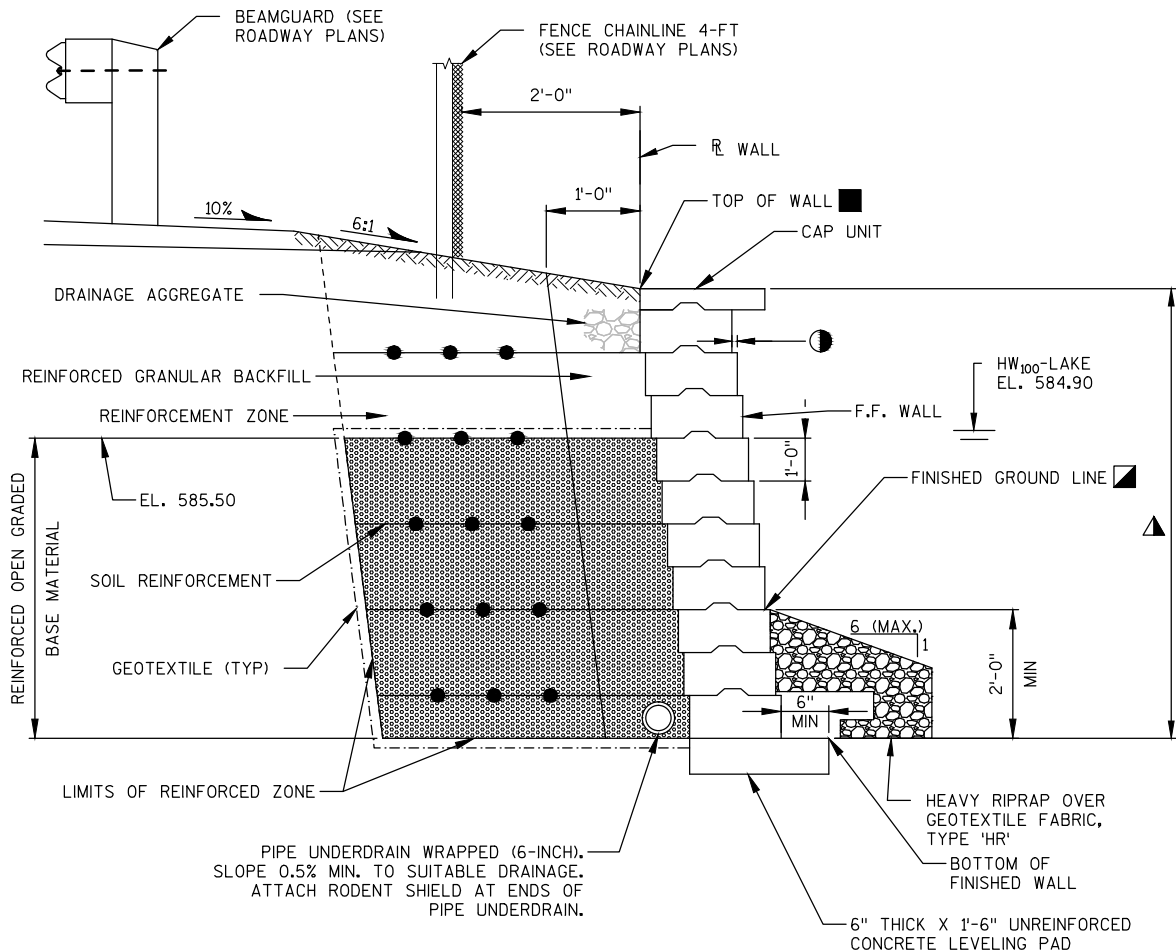
ELEVATION



BRIDGE OFFICE CONTACT
WILLIAM DREHER, P.E.
TELEPHONE: (608) 266-8489

CONSULTANT CONTACT
GARY RUCHTI, P.E.
TELEPHONE: (608) 273-6380

NO.	DATE	REVISION	BY
Mead & Hunt Mead & Hunt, Inc. 2440 Deming Way Middleton, WI 53562 608.273.6380 www.meadhunt.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION ACCEPTED <i>William C. Dreher</i> ^{SR} 01/20/16 CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE R-38-7			
MODULAR BLOCK WALL ALONG CTH BB			
COUNTY	MARINETTE	TOWN/CITY/VILLAGE	PESHTIGO
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATION			
DESIGNED BY	MJB	DESIGN CK'D.	GAR
DRAWN BY	MJB	PLANS CK'D.	GAR
GENERAL PLAN & ELEVATION			SHEET 1 OF 3



TYPICAL SECTION THRU RETAINING WALL

- ▲ PAY LIMITS FOR BID ITEM "WALL MODULAR BLOCK MECHANICALLY STABILIZED EARTH LRFD/QMP, STRUCTURE R-38-7".
- ① SET BACK PER BLOCK (VARIES BY MANUFACTURER). A VERTICAL OR NEAR VERTICAL OPTION SHOULD BE USED WHERE POSSIBLE.
- POINT REFERRED TO FOR TOP OF WALL ELEVATION.
- ▣ POINT REFERRED TO FOR STATION AND OFFSET FOR WALL ALIGNMENT.

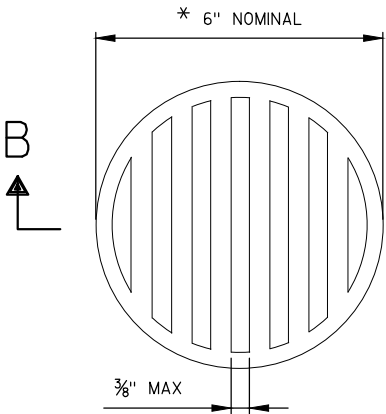
SOIL PARAMETERS

STRATUM LOCATIONS & SOIL DESCRIPTIONS	TOTAL UNIT WEIGHT (PCF)	FRICTION ANGLE (DEGREES)	COHESION (PCF)
GRANULAR BACKFILL (REINFORCED SOIL ZONE)	120	30	0
RETAINED SOIL (SP, SP-SM, SM (EXISTING FILL)) **	120	30	0
BORING #2-14 - SEE SHEET 3 FOR LOCATION			
SAND , WITH A LITTLE GRAVEL (SP) EL 586.93' TO EL 583.76'	120	30	0
SILTY SAND , WITH A LITTLE GRAVEL (SM) EL 583.76' TO EL 577.26'	120	30	0
SAND, WITH SILT (SP-SM) EL 577.26' TO EL 558.26'	125	32	0
SANDY SILT (ML) EL 558.26' TO EL 538.26'	125	32	0
BORING #3-15 - SEE SHEET 3 FOR LOCATION			
SAND (SP) EL 588.53' TO EL 585.20'	120	30	0
SILTY SAND , WITH SOME ORGANICS (SM) EL 585.20' TO EL 583.70'	120	30	0
SAND , WITH SILT (SP-SM) EL 583.70' TO EL 580.70'	120	30	0
SILTY SAND , WITH SOME ORGANICS (SM) EL 580.70' TO EL 578.70'	120	30	0
SAND (SP) EL 578.70' TO EL 569.20'	125	32	0
SAND, WITH SILT (SP-SM) EL 569.20' TO EL 559.20'	125	32	0

** DESIGN WALLS FOR THESE VALUES

WALL EXTERNAL STABILITY EVALUATION

DIMENSIONS	EVALUATED LOCATIONS	
WALL HEIGHT (FEET)	6.5	7.5
EXPOSED WALL HEIGHT (FEET)	5	6
MINIMUM LENGTH OF REINFORCEMENT (FEET)	6	6
BORING USED	2-14	3-15
CAPACITY TO DEMAND RATIO (CDR)		
SLIDING (CDR>1.0)	1.5	1.3
ECCENTRICITY (CDR>1.0)	3.4	2.7
OVERALL STABILITY (CDR>1.0)	1.4	1.3
BEARING RESISTANCE (CDR>1.0)	4.2	3.4

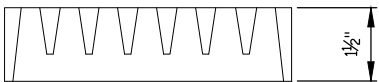


* NOTE: DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

RODENT SHIELD DETAILS

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



SECTION B-B

STATE PROJECT NUMBER

9327-02-71

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED

ALL STATION AND ALL ELEVATIONS ARE IN FEET.

* ELEVATIONS ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988, NAVD88 (2007 ADJUSTMENT).

ALL STATIONS AND DIMENSIONS ALONG THE WALL R/L FOR R-38-7 ARE MEASURED ALONG THE BACK FACE OF WALL AT THE TOP.

FINAL DESIGN FOR INTERNAL STABILITY, EXTERNAL SLIDING AND ECCENTRICITY AT OTHER WALL HEIGHTS IS THE RESPONSIBILITY OF THE CONTRACTOR'S WALL DESIGNER. MINIMUM LENGTH OF SOIL REINFORCEMENT IS 6'-0".

REINFORCED GRANULAR BACKFILL AND OPEN GRADED BASE MATERIAL TO BE INCLUDED IN WALL BID ITEM.

GEOMETRY TABLE

WALL STATION	CTH BB STATION	OFFSET TO R/L WALL	TOP OF WALL EL.	FINISHED GRADE EL.	EXISTING GROUND EL.
4+00.00	217+99.75	18.25 f+	589.27	583.44	588.04
4+13.75	217+99.75	32.00 f+	588.20	583.44	583.70
4+20.00	218+06.00	32.00 f+	588.20	583.53	583.46
4+40.00	218+25.91	32.01 f+	588.20	583.83	583.93
4+60.00	218+45.69	32.14 f+	588.19	584.14	583.75
4+80.00	218+65.46	32.40 f+	588.19	584.44	584.14
5+00.00	218+85.24	32.80 f+	588.18	584.74	584.77
5+20.00	219+05.00	33.34 f+	588.18	585.22	585.04
5+28.11	219+13.01	33.60 f+	588.18	586.99	584.99

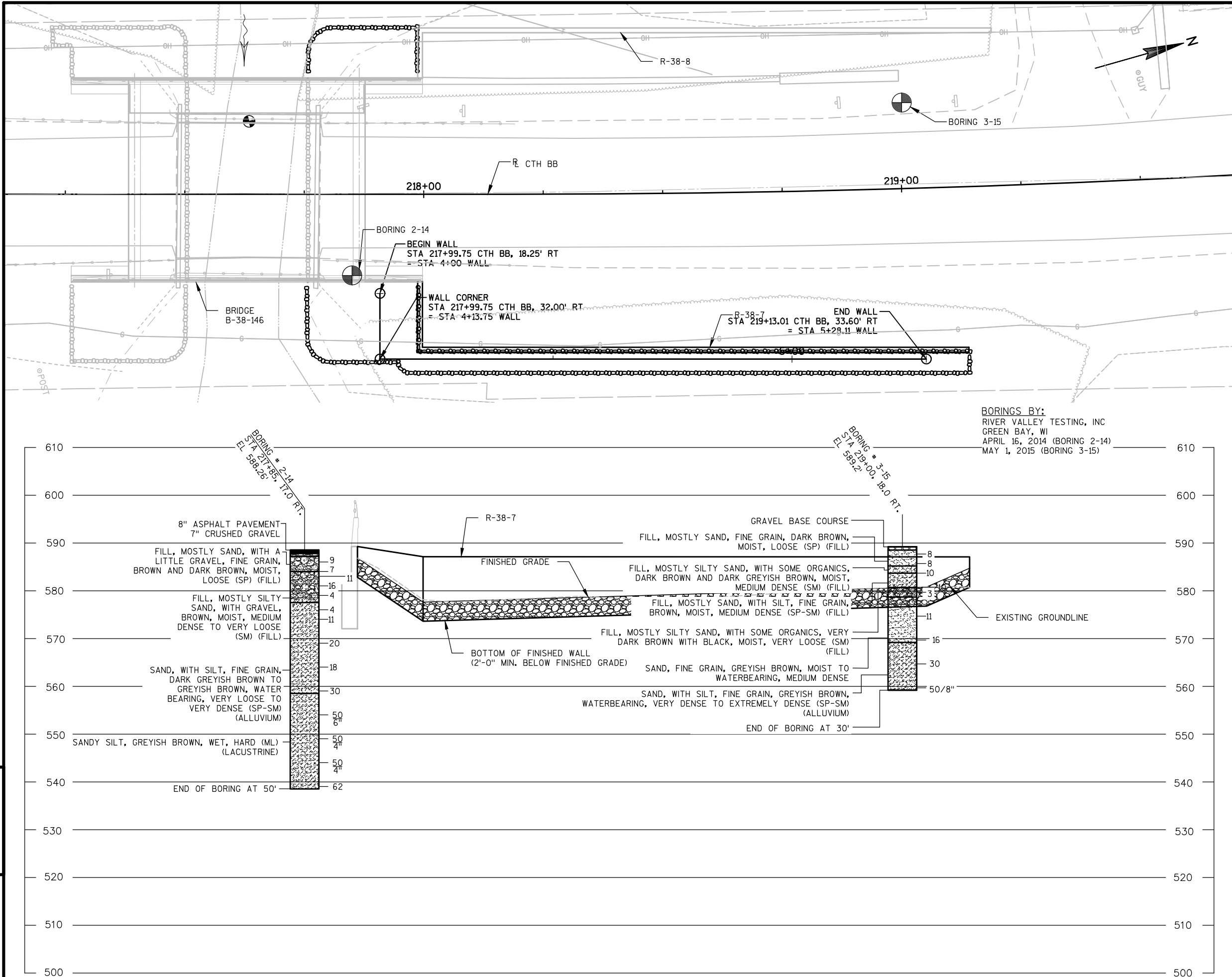
TOTAL ESTIMATED QUANTITIES

BID ITEM NO.	BID ITEMS	UNIT	TOTAL
606.0300	RIPRAP HEAVY	CY	55
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	135
645.0120	GEOTEXTILE FABRIC TYPE HR	SY	170
SPV.0165.01	WALL MODULAR BLOCK MECHANICALLY STABILIZED EARTH LRFD/QMP, STRUCTURE R-38-7	SF	764

BENCH MARK TABLE *

NO.	STATION	DESCRIPTION	ELEV.
CP #1	215+25.79	3/4 REBAR	583.75
BM #1	217+63.44	PAINT MARK ON BRIDGE CURB	589.92

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE R-38-7			
DRAWN BY MJB		PLANS CK'D. GAR	
TYPICAL SECTION & QUANTITIES			SHEET 2 OF 3



BORINGS BY:
RIVER VALLEY TESTING, INC
GREEN BAY, WI
APRIL 16, 2014 (BORING 2-14)
MAY 1, 2015 (BORING 3-15)

STATE PROJECT NUMBER

9327-02-71

ABBREVIATIONS

F— Fine M— Medium C— Coarse
Ws— Weathered So— Sound

MATERIAL SYMBOLS

Asphalt

Concrete

Gravel

Silt

Organic Soil

Clay

Sand

Air

Water

LEGEND OF PROBING

95/6=95 BLOWS FOR 6" PENETRATION PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT.

Probing No.
Sta.
Elevation
7 Average Blows Per Foot
Refusal 95/6

LEGEND OF BORING

Unconfined STRENGTH → 7.7
Blows Per Ft. USING 140# WT. FALLING 30"
Wash Sample
Shelby Tube — S.T.
Ground Water
No Ground Water OBSERVED ABOVE THIS ELEVATION

Boring No.
Sta.
Elev.

Sandy Gravel
F. Boulders or COBBLES
Sand
Silty Clay
So
Limestone

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CAGED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE R-38-7			
DRAWN BY		MJB	PLANS CK'D. GAR
SUBSURFACE EXPLORATION			SHEET 3 OF 3

FILE NAME : X:\4183800\131108\TECH\CAD\93270200\DESIGN\STRUCTURE\R-38-7\080103.RVT\DWDATE : 1/13/2016

PLOT BY : ---

PLOT SCALE : 1"

DESIGN DATA

THE CONTRACTOR SHALL PROVIDE COMPLETE DESIGN, PLANS, DETAILS, SPECIFICATIONS, AND SHOP DRAWINGS FOR THE RETAINING WALLS IN ACCORDANCE WITH THE SPECIAL PROVISIONS. THE RETAINING WALL MANUFACTURER SHALL PROVIDE TECHNICAL ASSISTANCE TO THE CONTRACTOR DURING CONSTRUCTION. THE COST OF FURNISHING THESE ITEMS SHALL BE INCLUDED IN THE BID ITEM "WALL MODULAR BLOCK MECHANICALLY STABILIZED EARTH LRFD/QMP, STRUCTURE R-38-8".

PLANS, ELEVATIONS AND DETAILS SHOWN ON THESE DRAWINGS ARE INTENDED TO INDICATE WALL LOCATIONS, LENGTHS, HEIGHTS, AND DETAILS COMMON TO THE WALL SYSTEM SELECTED. THE CONTRACTOR SHALL VERIFY THAT THE WALL SYSTEM SELECTED WILL CONFORM TO THE REQUIRED ALIGNMENTS AND DETAILS.

THE RETAINING WALL IS TO BE DESIGNED USING THE ELEVATIONS GIVEN ON THIS SHEET AND IN THE GEOMETRY TABLE ON SHEET 2.

DESIGN FOR RETAINING WALL TO PROVIDE FOR FINISHED GRADE SLOPED BEHIND WALL AS SHOWN ON THE CROSS SECTIONS.

DESIGN RETAINING WALL FOR A LIVE LOAD SURCHARGE OF 240 PSF.

SEE SPECIAL PROVISIONS FOR ACCEPTABLE WALL SYSTEMS.

THE MAXIMUM VALUE OF THE ANGLE OF INTERNAL FRICTION OF THE WALL BACKFILL MATERIAL IN THE REINFORCED ZONE SHALL BE ASSUMED TO BE 30° WITHOUT CERTIFIED TEST VALUES.

PIPE PENETRATION AT WALL STATION 3+59.50 TO ACCOMMODATE 12" SSPRC PIPE COMING FROM CATCH BASIN AT STA 218+25. PENETRATION DETAIL TO BE DETERMINE BY RETAINING WALL MANUFACTURER. END OF PIPE SHOULD EXTEND MINIMUM OF 6" FROM FACE OF WALL.

LIST OF DRAWINGS

1. GENERAL PLAN & ELEVATION
2. TYPICAL SECTION & DETAILS
3. SUBSURFACE EXPLORATION

LEGEND

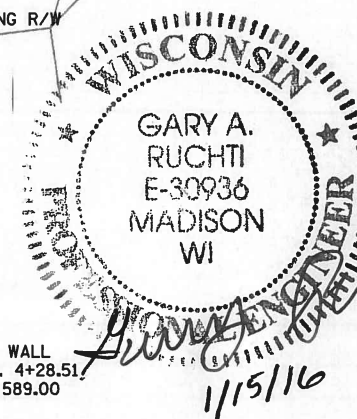
FF - FRONT FACE
BF - BACK FACE

PLAN

(WALL MODULAR BLOCK MECHANICALLY STABILIZED EARTH)

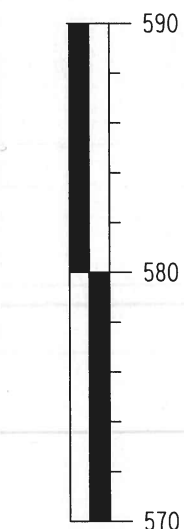
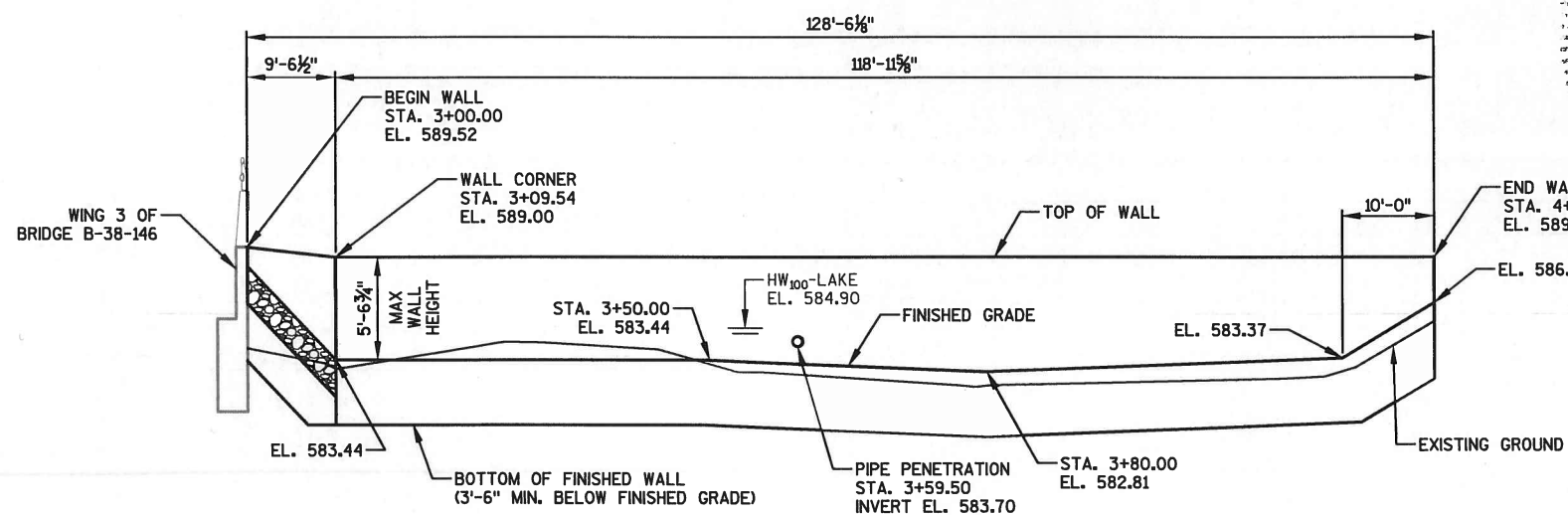
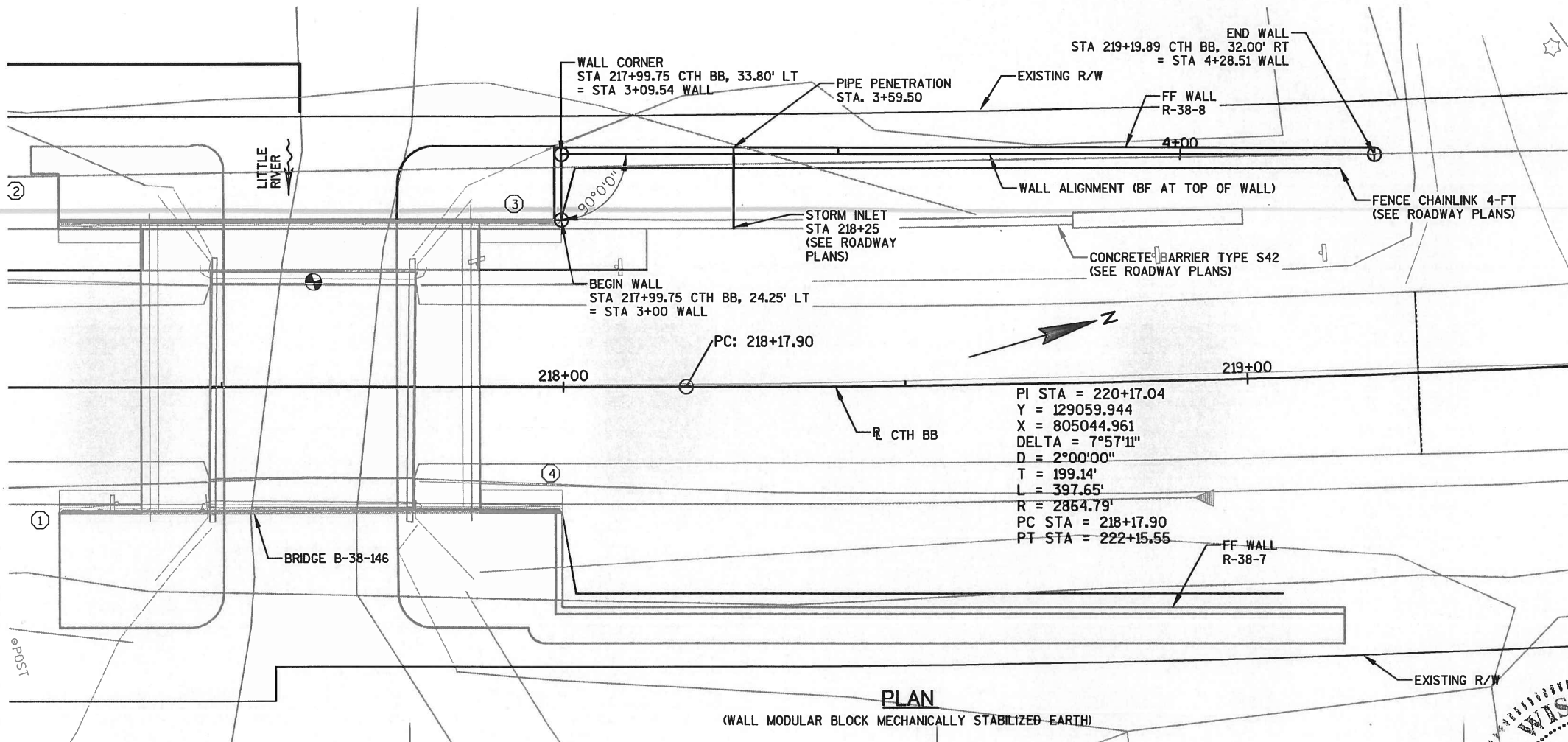
ELEVATION

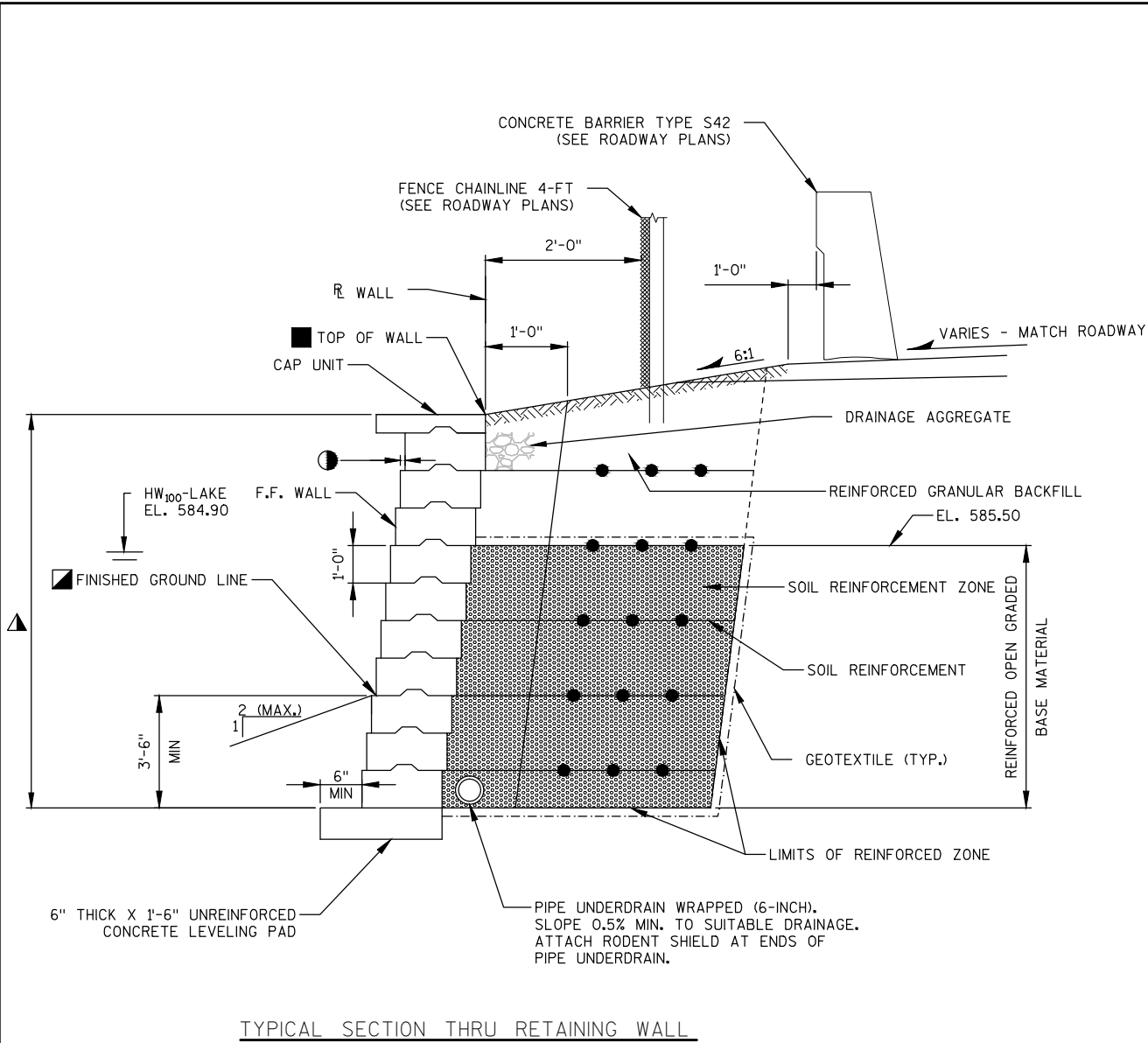
(LOOKING AT BF)



BRIDGE OFFICE CONTACT
WILLIAM DREHER, P.E.
TELEPHONE: (608) 266-8489
CONSULTANT CONTACT
GARY RUCHTI, P.E.
TELEPHONE: (608) 273-6380

NO.	DATE	REVISION	BY
Mead & Hunt Mead & Hunt, Inc. 2440 Deming Way Middleton, WI 53562 608.273.6380 www.meadhunt.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION ACCEPTED <i>William C. Dreher</i> 01/20/16 CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE R-38-8 MODULAR BLOCK WALL ALONG CTH BB			
COUNTY	MARINETTE	TOWN/VILLAGE	PESHTIGO
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATION			
DESIGNED BY	MJB	DESIGN CK'D.	GAR
DRAWN BY	MJB	PLANS CK'D.	GAR
GENERAL PLAN & ELEVATION			SHEET 1 OF 3





TYPICAL SECTION THRU RETAINING WALL

- ▲ PAY LIMITS FOR BID ITEM "WALL MODULAR BLOCK MECHANICALLY STABILIZED EARTH LRFD/QMP, STRUCTURE R-38-8".
- SET BACK PER BLOCK (VARIES BY MANUFACTURER). A VERTICAL OR NEAR VERTICAL OPTION SHOULD BE USED WHERE POSSIBLE.
- POINT REFERRED TO FOR TOP OF WALL ELEVATION.
- ▣ POINT REFERRED TO FOR STATION AND OFFSET FOR WALL ALIGNMENT.

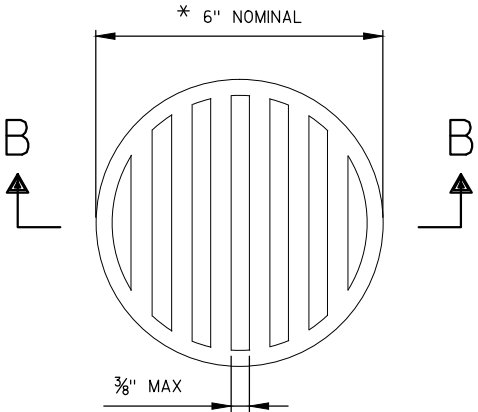
SOIL PARAMETERS

STRATUM LOCATIONS & SOIL DESCRIPTIONS	TOTAL UNIT WEIGHT (PCF)	FRICTION ANGLE (DEGREES)	COHESION (PCF)
GRANULAR BACKFILL (REINFORCED SOIL ZONE)	120	30	0
RETAINED SOIL (SP, SP-SM, SM (EXISTING FILL)) **	120	30	0
BORING #2-14 - SEE SHEET 3 FOR LOCATION			
SAND , WITH A LITTLE GRAVEL (SP) EL 586.93' TO EL 583.76'	120	30	0
SILTY SAND , WITH A LITTLE GRAVEL (SM) EL 583.76' TO EL 577.26'	120	30	0
SAND, WITH SILT (SP-SM) EL 577.26' TO EL 558.26'	125	32	0
SANDY SILT (ML) EL 558.26' TO EL 538.26'	125	32	0
BORING #3-15 - SEE SHEET 3 FOR LOCATION			
SAND (SP) EL 588.53' TO EL 585.20'	120	30	0
SILTY SAND , WITH SOME ORGANICS (SM) EL 585.20' TO EL 583.70'	120	30	0
SAND , WITH SILT (SP-SM) EL 583.70' TO EL 580.70'	120	30	0
SILTY SAND , WITH SOME ORGANICS (SM) EL 580.70' TO EL 578.70'	120	30	0
SAND (SP) EL 578.70' TO EL 569.20'	125	32	0
SAND, WITH SILT (SP-SM) EL 569.20' TO EL 559.20'	125	32	0

** DESIGN WALLS FOR THESE VALUES

WALL EXTERNAL STABILITY EVALUATION

DIMENSIONS	EVALUATED LOCATIONS	
WALL HEIGHT (FEET)	6.5	7.5
EXPOSED WALL HEIGHT (FEET)	5	6
MINIMUM LENGTH OF REINFORCEMENT (FEET)	6	6
BORING USED	2-14	3-15
CAPACITY TO DEMAND RATIO (CDR)		
SLIDING (CDR>1.0)	1.5	1.3
ECCENTRICITY (CDR>1.0)	3.4	2.7
OVERALL STABILITY (CDR>1.0)	1.4	1.3
BEARING RESISTANCE (CDR>1.0)	4.2	3.4



* NOTE: DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

RODENT SHIELD DETAILS

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

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GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED

ALL STATION AND ALL ELEVATIONS ARE IN FEET.

* ELEVATIONS ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988, NAVD88 (2007 ADJUSTMENT).

ALL STATIONS AND DIMENSIONS ALONG THE WALL R/L FOR R-38-8 ARE MEASURED ALONG THE BACK FACE OF WALL AT THE TOP.

FINAL DESIGN FOR INTERNAL STABILITY, EXTERNAL SLIDING AND ECCENTRICITY AT OTHER WALL HEIGHTS IS THE RESPONSIBILITY OF THE CONTRACTOR'S WALL DESIGNER. MINIMUM LENGTH OF SOIL REINFORCEMENT IS 6'-0".

REINFORCED GRANULAR BACKFILL AND OPEN GRADED BASE MATERIAL TO BE INCLUDED IN WALL BID ITEM.

GEOMETRY TABLE

WALL STATION	CTH BB STATION	OFFSET TO R/L WALL	TOP OF WALL EL.	FINISHED GRADE EL.	EXISTING GROUND EL.
3+00.00	217+99.75	24.25 f+	589.52	583.44	584.08
3+09.54	217+99.75	33.80 f+	589.00	583.44	582.97
3+20.00	218+10.21	33.80 f+	589.00	583.44	583.80
3+40.00	218+30.35	33.77 f+	589.00	583.44	584.16
3+60.00	218+50.59	33.61 f+	589.00	583.23	582.66
3+80.00	218+70.82	33.31 f+	589.00	582.81	582.08
4+00.00	218+91.05	32.87 f+	589.00	583.20	582.31
4+20.00	219+11.27	32.29 f+	589.00	584.01	583.06
4+28.51	219+19.89	32.00 f+	589.00	586.54	585.54

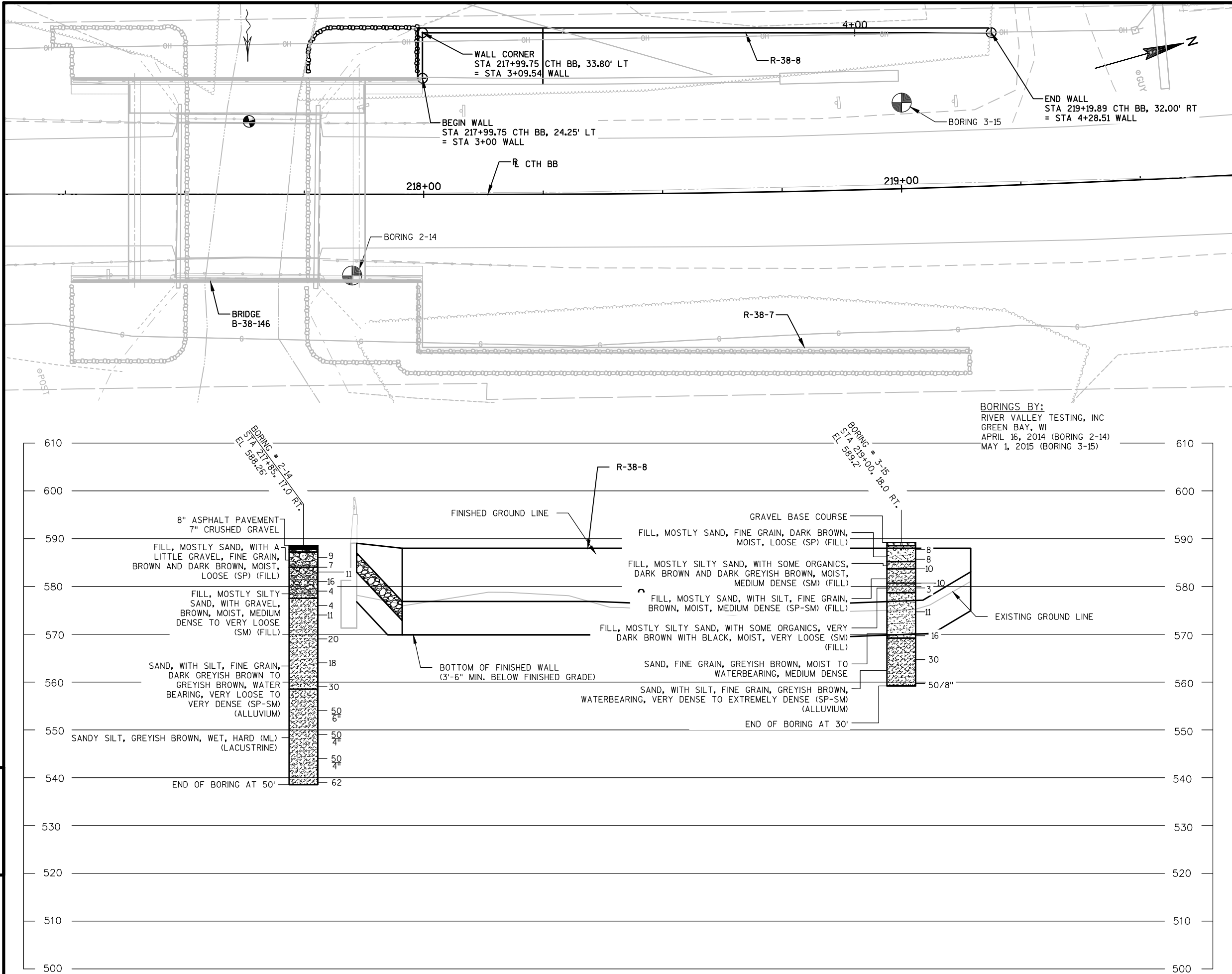
TOTAL ESTIMATED QUANTITIES

BID ITEM NO.	BID ITEMS	UNIT	TOTAL
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	135
SPV.0165.02	WALL MODULAR BLOCK MECHANICALLY STABILIZED EARTH LRFD/QMP, STRUCTURE R-38-8	SF	1167

BENCH MARK TABLE *

NO.	STATION	DESCRIPTION	ELEV.
CP #1	215+25.79	3/4 REBAR	583.75
BM #1	217+63.44	PAINT MARK ON BRIDGE CURB	589.92

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE R-38-8			
DRAWN BY MJB		PLANS CK'D. GAR	
TYPICAL SECTION & QUANTITIES			SHEET 2 OF 3



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ABBREVIATIONS

F— Fine M— Medium C— Coarse
Ws— Weathered So— Sound

MATERIAL SYMBOLS

Asphalt Silt Sand
Concrete Organic Soil Air
Gravel Clay Water

LEGEND OF PROBING

Probing No.
Sta.
Elevation
7 Average Blows Per Foot
Refusal 95/6
95/6=95 BLOWS FOR 6" PENETRATION
PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT.

LEGEND OF BORING

Boring No.
Sta.
Elev.
Unconfined STRENGTH → 7.7
Blows Per Ft. USING 140# WT. FALLING 30"
Wash Sample
Shelby Tube — S.T.
Ground Water
No Ground Water OBSERVED ABOVE THIS ELEVATION
Sandy Gravel
F. Boulders or COBBLES
Sand
Silty Clay
So
Limestone

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CAGED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

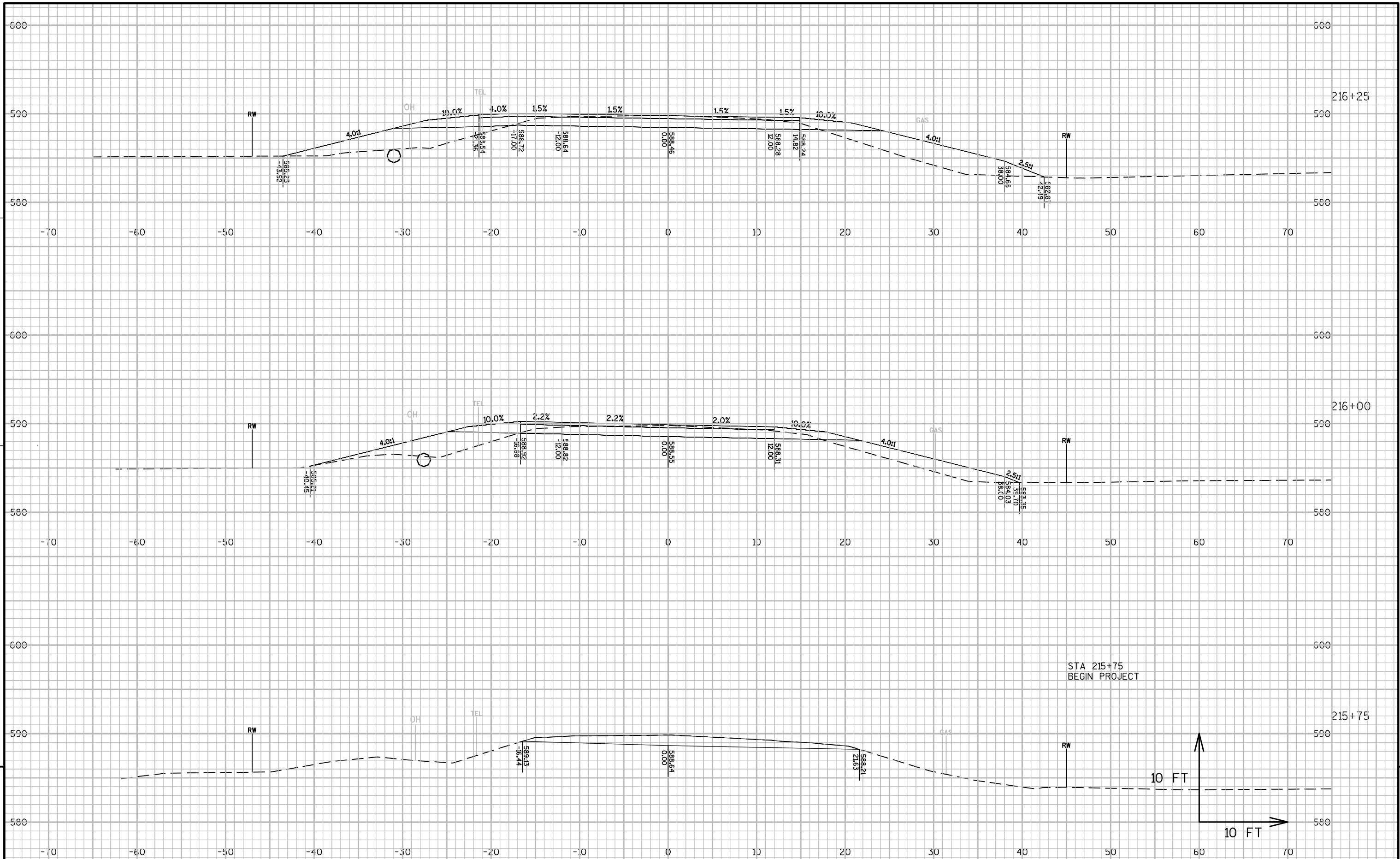
TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

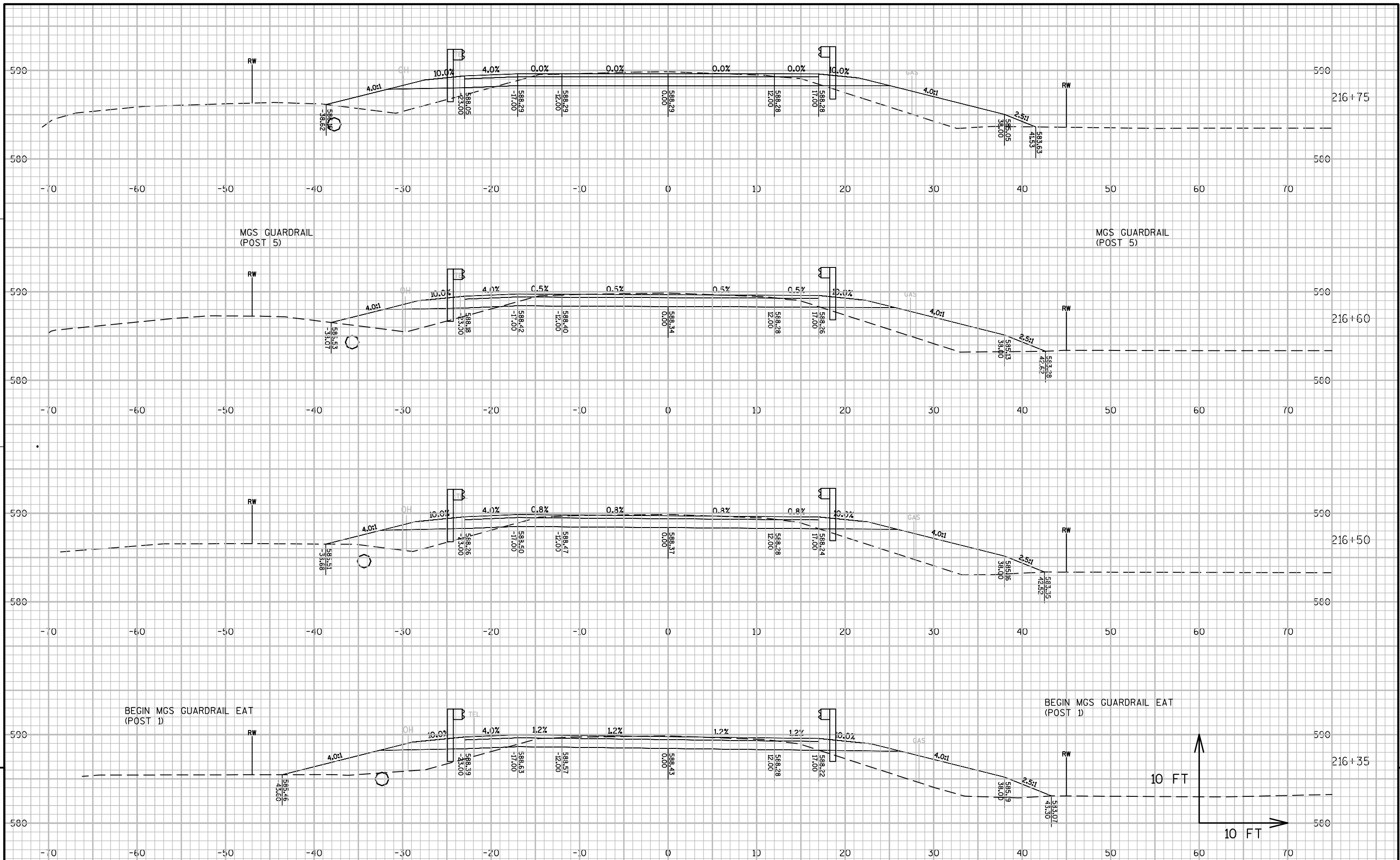
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE R-38-8			
DRAWN BY MJB		PLANS CK'D. GAR	
SUBSURFACE EXPLORATION			SHEET 3 OF 3

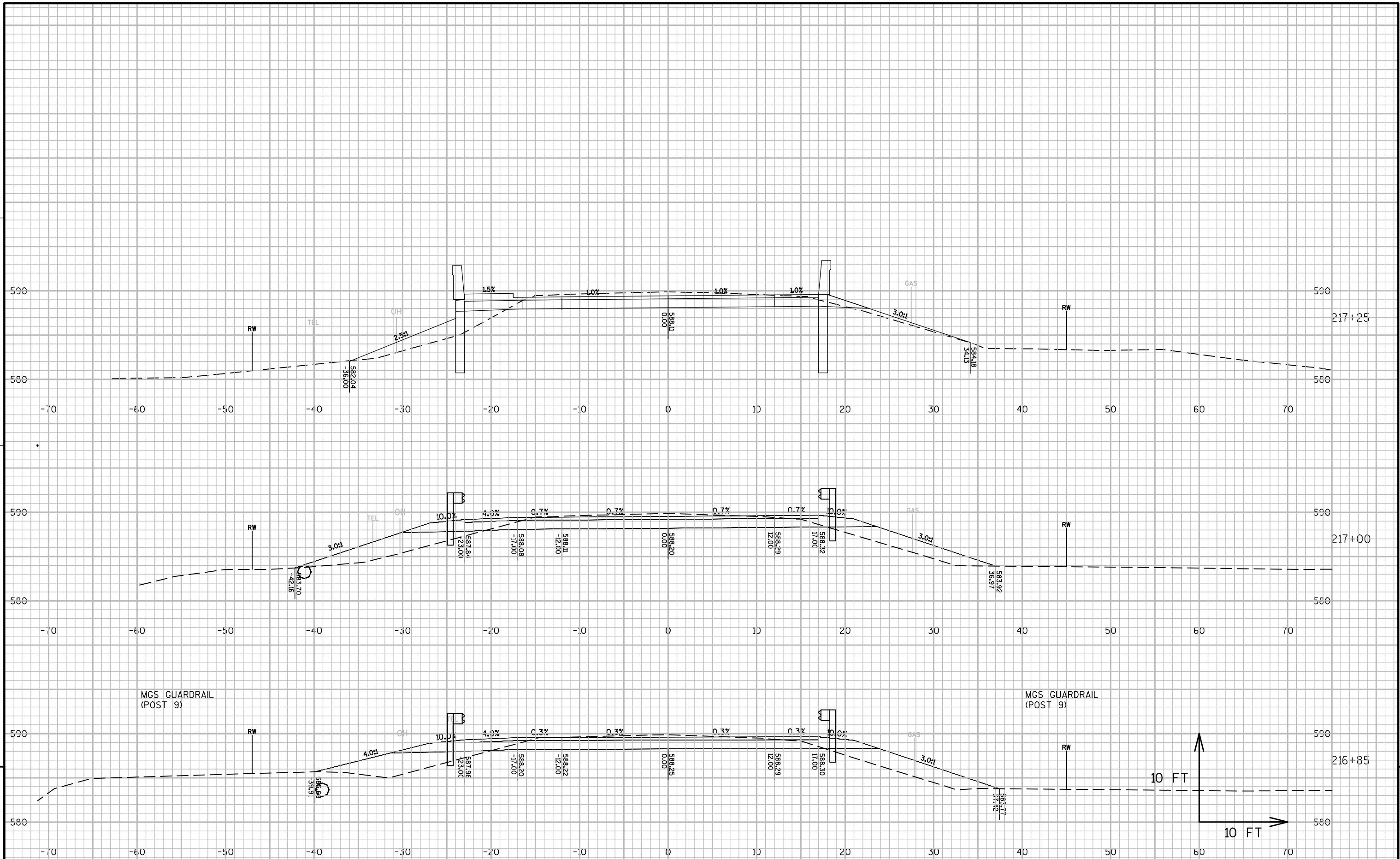
CTH BB SOUTH OF BRIDGE									
Station	Real Station	Distance	AREA (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		
			Cut	Fill	Cut	Fill	Cut 1.00	Expanded Fill 1.30 (1)	Mass Ordinate (2)
215+75.00	21575.00	0.00	31.01	11.26	0.00	0.00	0.00	0.00	
216+00.00	21600.00	25.00	30.96	50.86	28.69	28.76	28.69	37.39	
216+25.00	21625.00	25.00	35.91	79.11	30.96	60.17	59.65	78.22	
216+50.00	21650.00	25.00	40.18	78.23	35.23	72.84	94.88	172.92	
216+75.00	21675.00	25.00	43.72	69.86	38.84	68.56	133.72	262.05	
217+00.00	21700.00	25.00	48.03	49.65	42.48	55.33	176.19	333.97	
217+25.00	21725.00	25.00	52.77	23.84	44.60	44.24	178.32	319.56	
217+38.25	21738.25	13.25	68.42	26.06	27.68	16.28	203.88	355.14	
					248.48	346.19			

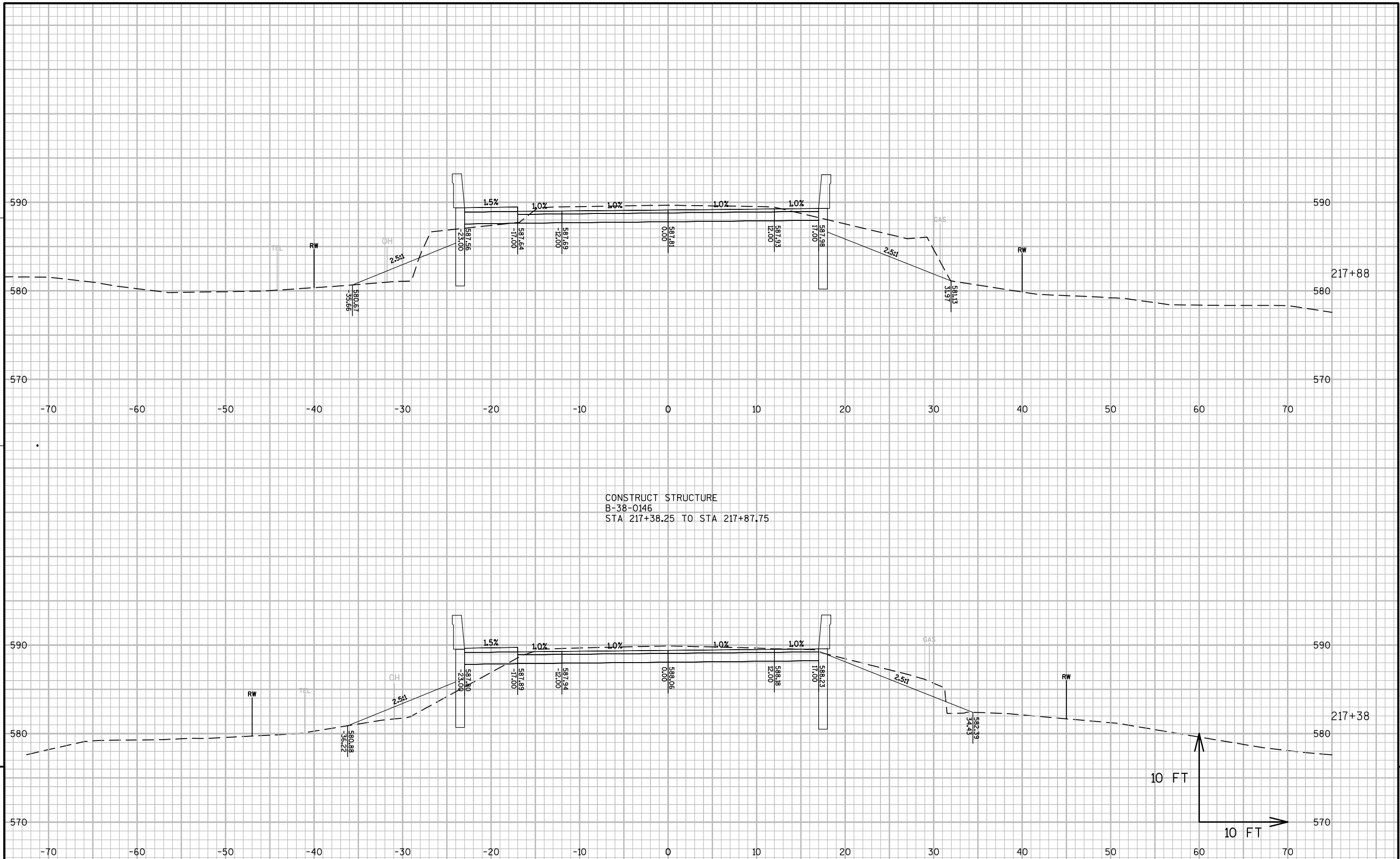
CTH BB EAST OF BRIDGE									
Station	Real Station	Distance	AREA (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		
			Cut	Fill	Cut	Fill	Cut 1.00	Expanded Fill 1.30 (1)	Mass Ordinate (2)
217+87.75	21787.75	0.00	62.34	40.07	0.00	0.00	0.00	- 1.00	
218+00.00	21800.00	12.25	55.24	75.57	26.67	26.23	26.67	33.10	
218+25.00	21825.00	25.00	50.40	47.02	48.91	56.75	75.58	106.88	
218+50.00	21850.00	25.00	39.38	75.23	41.56	56.60	117.15	180.46	
218+75.00	21875.00	25.00	34.74	80.45	34.31	72.07	151.46	274.16	
219+00.00	21900.00	25.00	33.68	70.62	31.68	69.94	183.14	365.08	
219+25.00	21925.00	25.00	32.01	0.03	30.41	32.71	213.55	407.60	
219+50.00	21950.00	25.00	8.30	0.00	18.66	0.01	232.21	407.62	
					232.21	314.32			

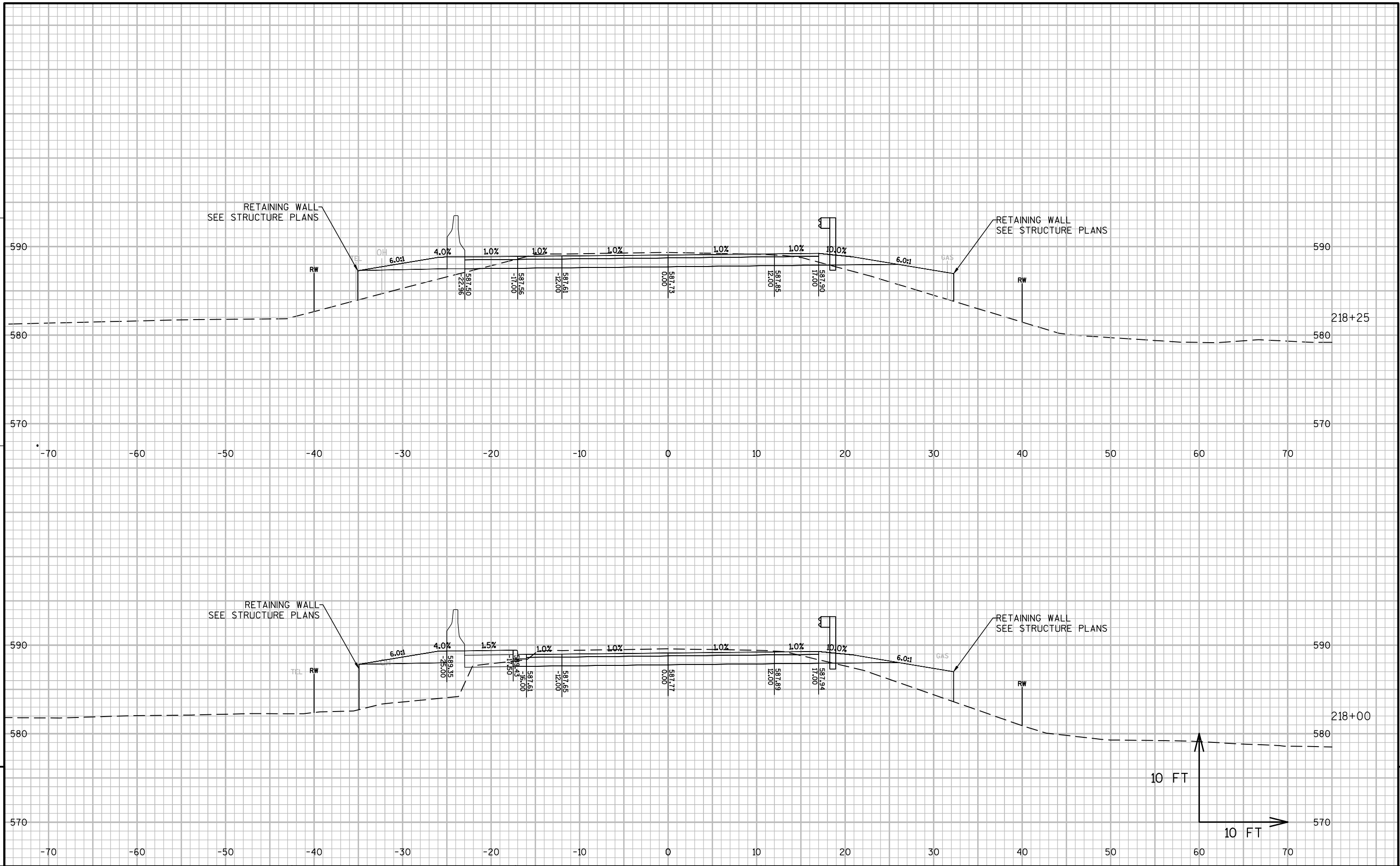
1) Expanded Fill. Factor= 1.30
2) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.

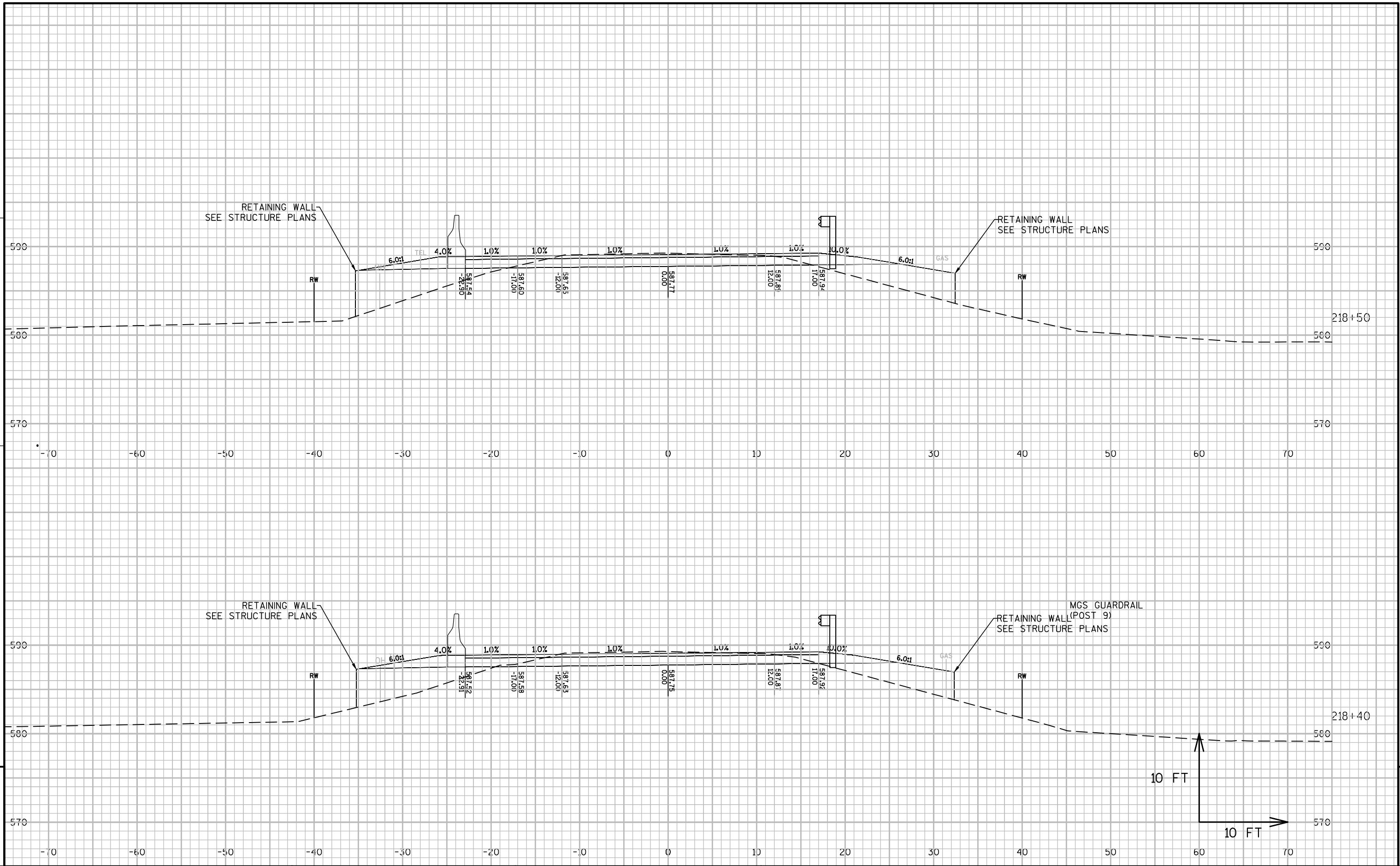


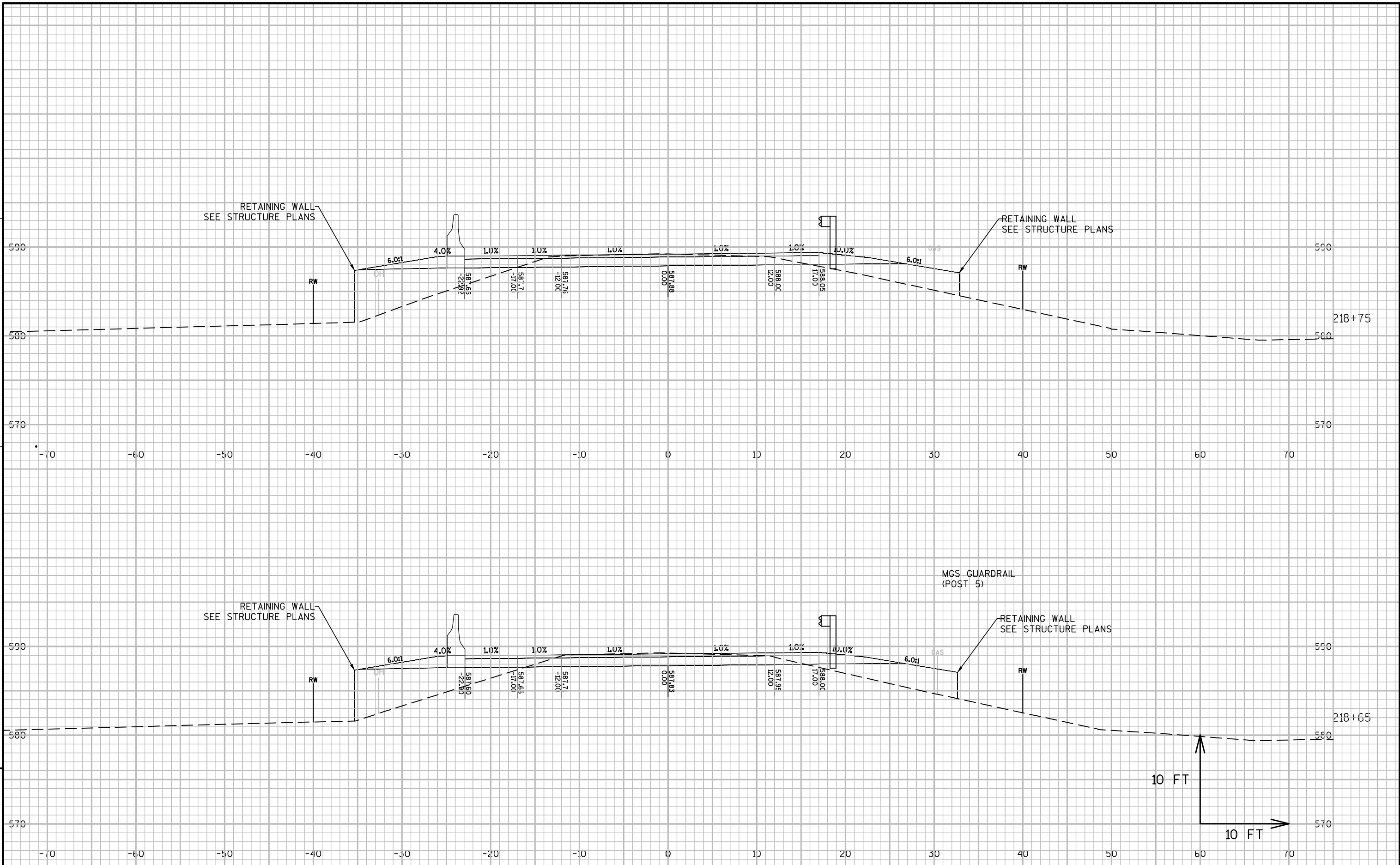


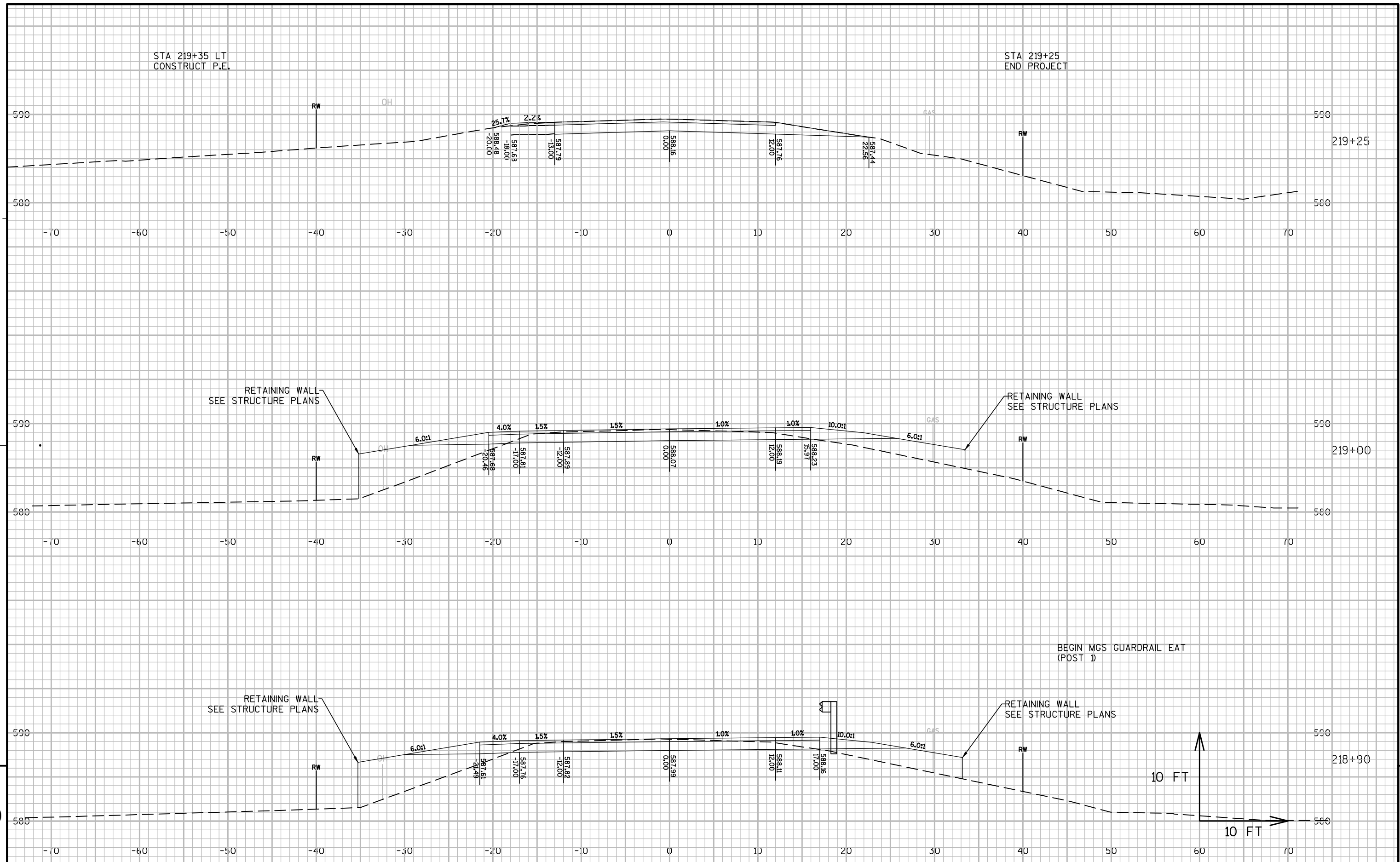




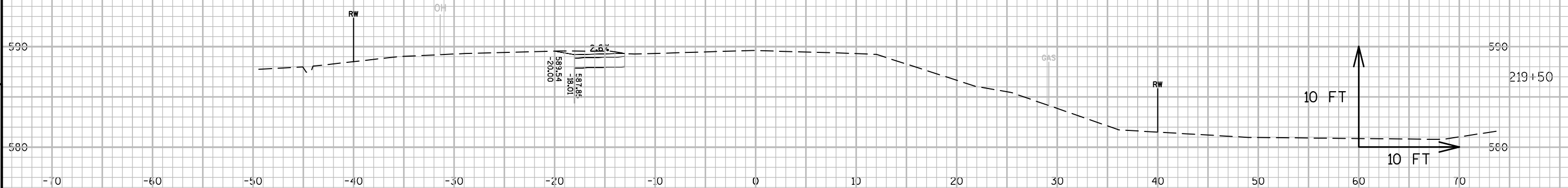








STA 219+50, LT
END CONSTRUCTION



PROJECT NO: 9327-02-71

HWY: CTH BB

COUNTY: MARINETTE

CROSS SECTIONS: CTH BB

SHEET

E

FILE NAME : X:\4183800\131108\TECH\CAD\93270200\DESIGN\CORRIDORS\93270271_XS.DWG
LAYOUT NAME - XS - (10)

PLOT DATE : 12/10/2015 4:24 PM

PLOT BY : DOUGLAS HOBYAN

PLOT NAME :

PLOT SCALE : 1 IN:10 FT

WISDOT/CADDs SHEET 49

Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

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