



## GENERAL NOTES

EROSION CONTROL ITEMS TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER.

NO TREES ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

SEED MIXTURES NO. 20 AND TEMPORARY SHALL BE USED IN THE PROJECT, AND SHALL BE PLACED AS SHOWN IN THE PLANS AND/OR AS DIRECTED BY THE ENGINEER.

WETLANDS ARE PRESENT AT THE LOCATIONS SHOWN IN THE PLANS. DO NOT OPERATE MACHINERY OUTSIDE OF THE SLOPE INTERCEPTS IN THESE LOCATIONS.

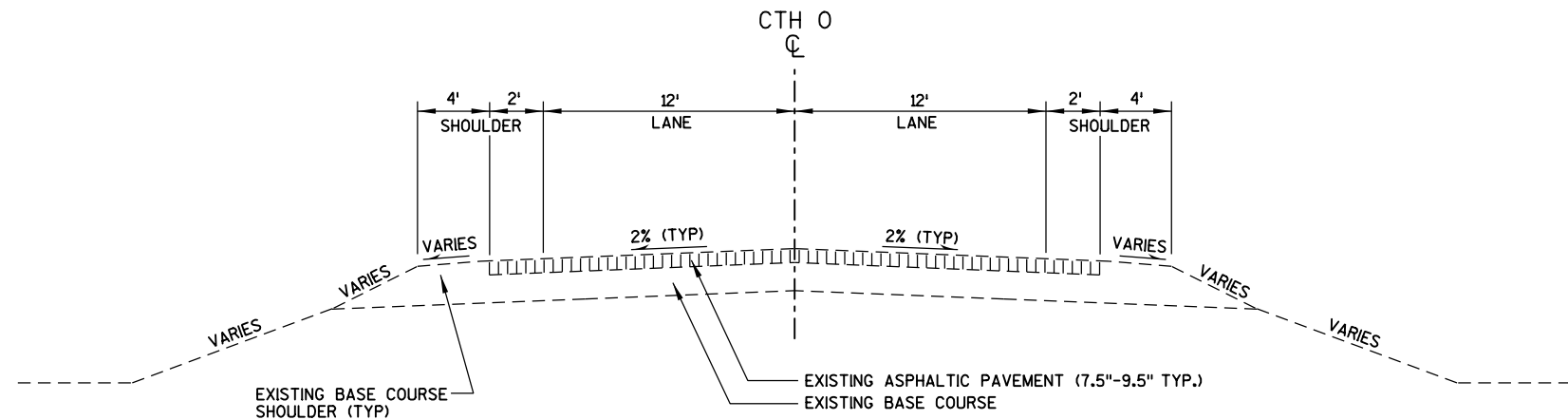
THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. THE CONTRACTOR IS RESPONSIBLE FOR FIELD LOCATING ALL UTILITIES.

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), DODGE COUNTY, HORIZONTAL DATUM NAD83 (2011).

HMA LAYERS:  
- UPPER: 1 3/4" (4 LT 58-28 S)  
- LOWER: 2 1/4" (3 LT 58-28 S)

## STANDARD ABBREVIATIONS

A.	ANNUAL	P.C.	POINT OF CURVATURE
A.A.D.T.	ANNUAL AVERAGE DAILY TRAFFIC	P.I.	POINT OF INTERSECTION
AC.	ACRES	P.K.	PARKER-KALON
B.M.	BENCH MARK	P.L.	PROPERTY LINE
CL	CENTERLINE	P.P.	POWER POLE
CONC.	CONCRETE	P.T.	POINT OF TANGENCY
COR.	CORNER	R	RADIUS
CULV.	CULVERT	RL	REFERENCE LINE
D.H.V.	DESIGN HOURLY VOLUME	RT.	RIGHT
EL.	ELEVATION	SEC.	SECTION
H.	HOUSE	STA.	STATION
I.P.	IRON PIPE	TYP.	TYPICAL
LT.	LEFT	X	EAST COORDINATE
MON.	MONUMENT	Y	NORTH COORDINATE



TYPICAL EXISTING SECTION

## CONTACTS

## DODGE COUNTY PUBLIC WORKS

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WISCONSIN DEPARTMENT OF  
NATURAL RESOURCES

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DNR SOUTH CENTRAL REGION HQ  
3911 FISH HATCHERY ROAD  
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## UTILITIES

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FRONTIER COMMUNICATION  
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100 COMMUNICATIONS DRIVE  
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TOWN OF ASHIPGUN FIRE DEPARTMENT  
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WE ENERGIES - ELECTRIC  
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WEST BEND, WI 53095  
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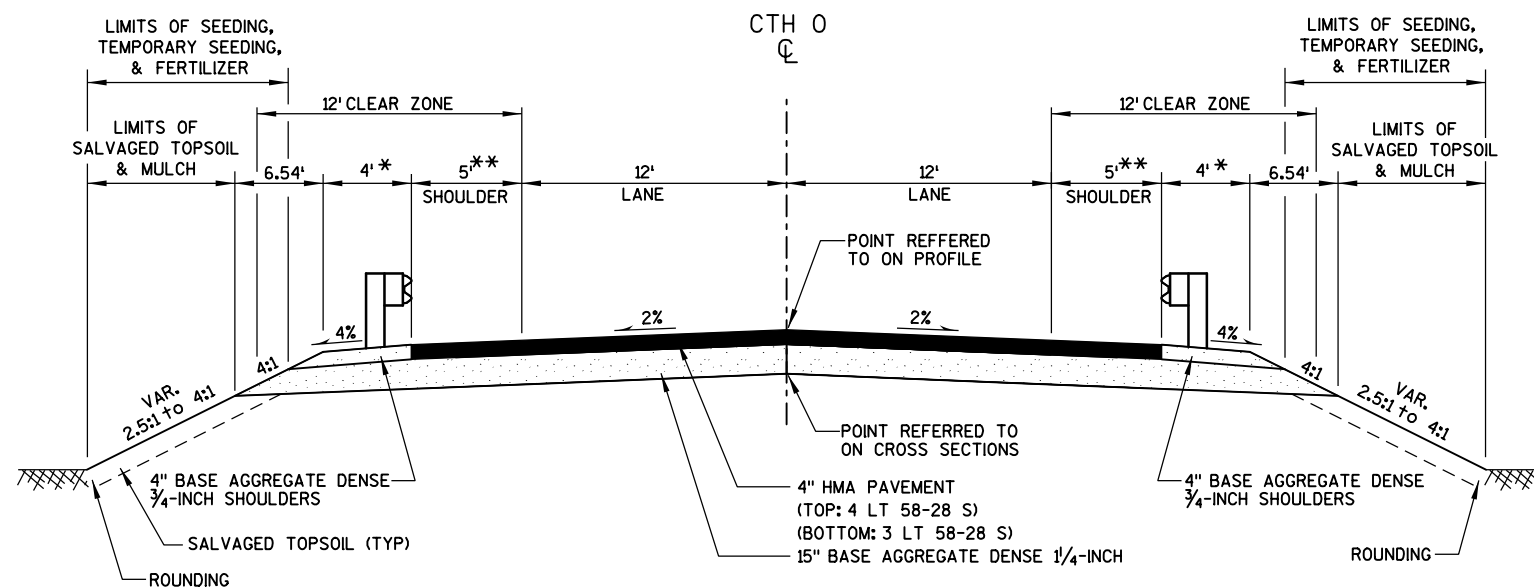
WE ENERGIES - GAS  
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WEST ALLIS, WI 53214  
P: (414) 944-5574  
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Dial 811 or (800) 242-8511

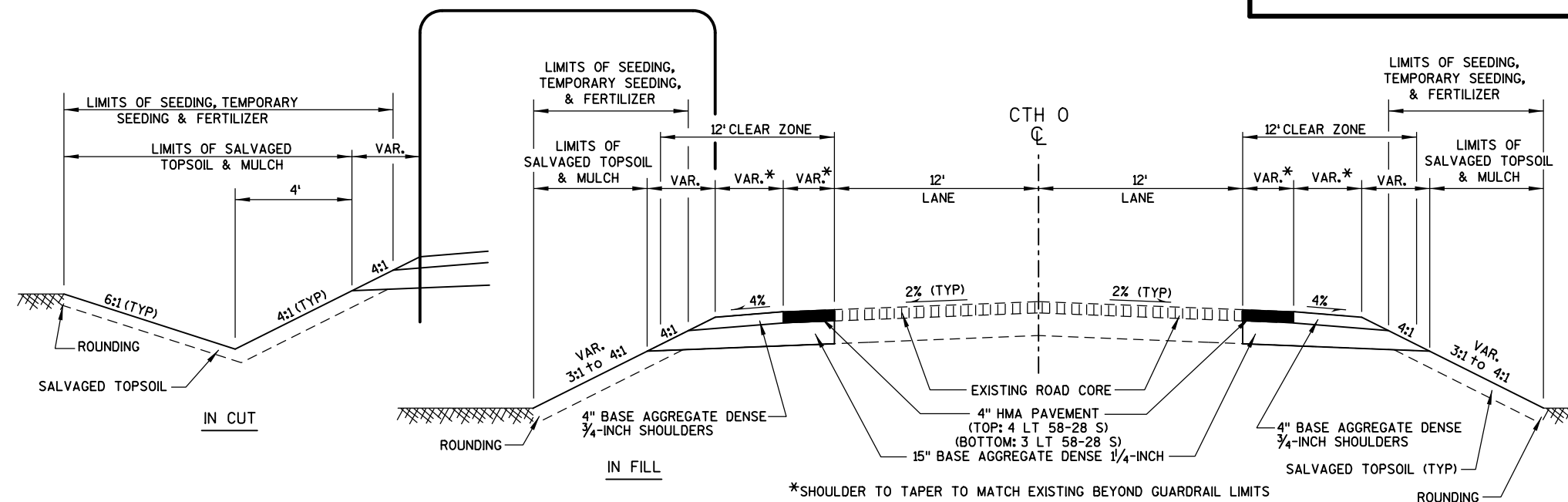
www.DiggersHotline.com

\*\* DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS



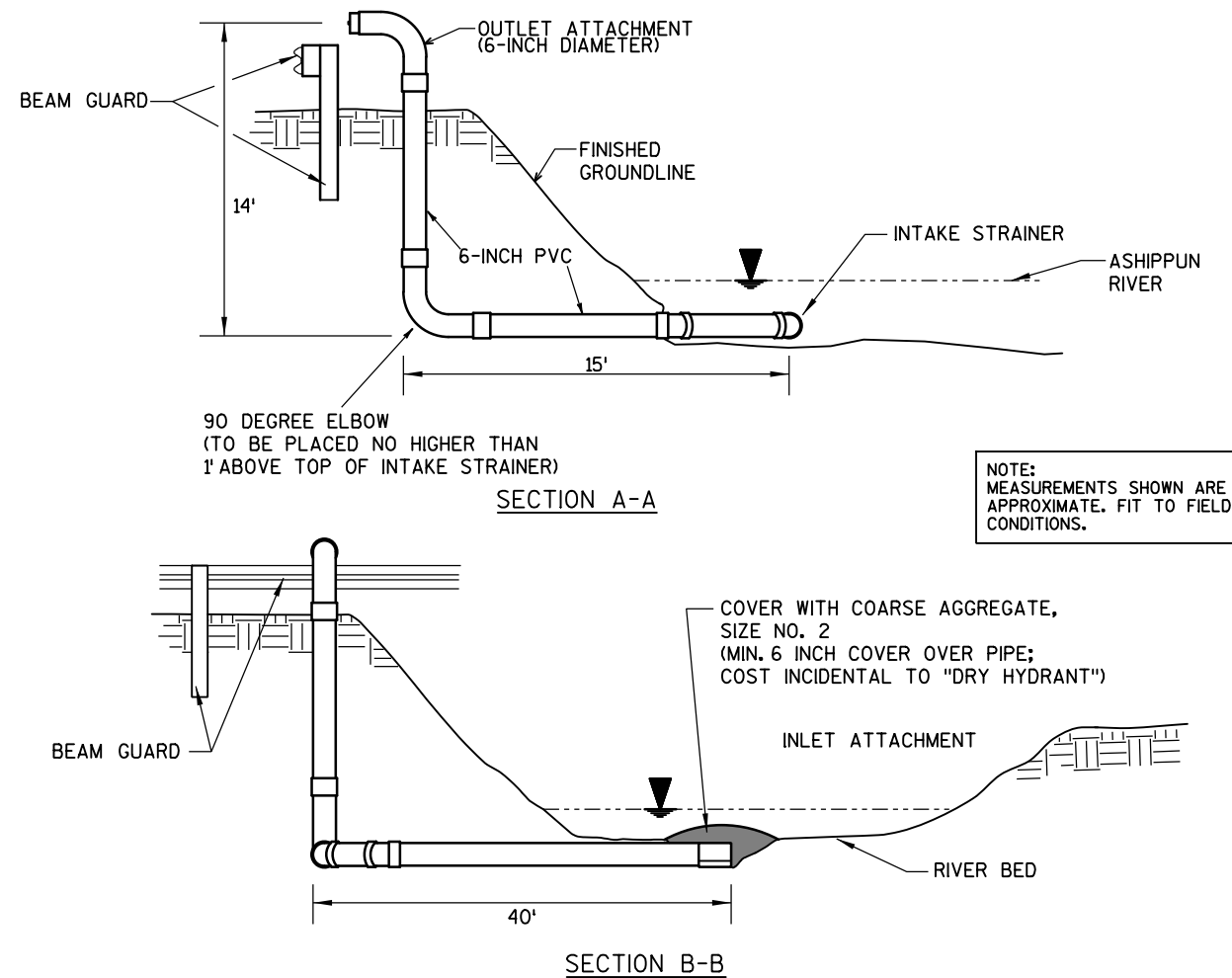
\*SHOULDER TO TAPER TO MATCH EXISTING BEYOND GUARDRAIL LIMITS.  
 \*\*ADDITIONAL 2' OFFSET AT FACE OF RAIL AT EAT POST 1.

**TYPICAL FINISHED SECTION**

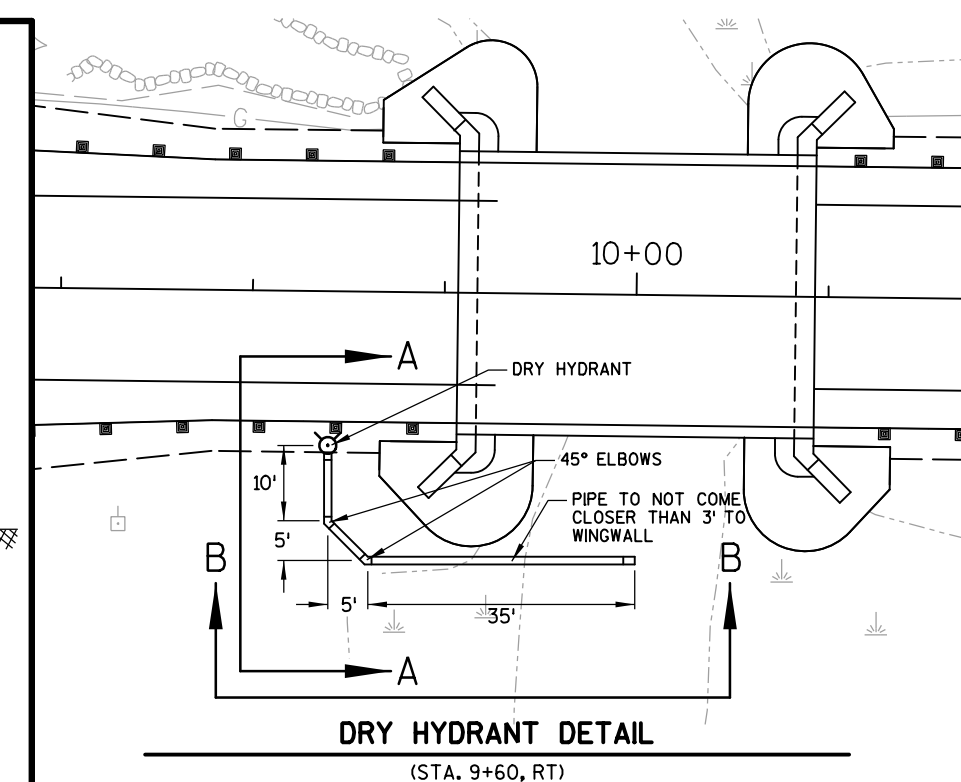


\*SHOULDER TO TAPER TO MATCH EXISTING BEYOND GUARDRAIL LIMITS

**TYPICAL FINISHED SECTION SHOULDER WIDENING**



NOTE: MEASUREMENTS SHOWN ARE APPROXIMATE. FIT TO FIELD CONDITIONS.



**DRY HYDRANT DETAIL**

(STA. 9+60, RT)

DATE 02MAR16		E S T I M A T E O F Q U A N T I T I E S			
LINE					3934-00-74
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0220	Grubbing	ID	18.000	18.000
0020	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0030	205.0100	Excavation Common **P**	CY	592.000	592.000
0040	206.1000	Excavation for Structures Bridges (structure) 01. B-14-214	LS	1.000	1.000
0050	210.0100	Backfill Structure	CY	220.000	220.000
0060	213.0100	Finishing Roadway (project) 01. 3934-00-74	EACH	1.000	1.000
0070	305.0110	Base Aggregate Dense 3/4-Inch	TON	99.000	99.000
0080	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	1,307.000	1,307.000
0090	455.0605	Tack Coat	GAL	63.000	63.000
0100	460.2000	Incentive Density HMA Pavement	DOL	130.000	130.000
0110	460.5223	HMA Pavement 3 LT 58-28 S	TON	115.000	115.000
0120	460.5224	HMA Pavement 4 LT 58-28 S	TON	88.000	88.000
0130	502.0100	Concrete Masonry Bridges	CY	200.000	200.000
0140	502.3200	Protective Surface Treatment	SY	176.000	176.000
0150	502.3210	Pigmented Surface Sealer	SY	38.000	38.000
0160	505.0400	Bar Steel Reinforcement HS Structures	LB	5,220.000	5,220.000
0170	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	25,620.000	25,620.000
0180	516.0500	Rubberized Membrane Waterproofing	SY	20.000	20.000
0190	550.0500	Pile Points	EACH	12.000	12.000
0200	550.1100	Piling Steel HP 10-Inch X 42 Lb	LF	240.000	240.000
0210	606.0300	Riprap Heavy	CY	120.000	120.000
0220	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	150.000	150.000
0230	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0240	614.0920	Salvaged Rail	LF	158.000	158.000
0250	614.0925	Salvaged Guardrail End Treatments	EACH	4.000	4.000
0260	614.2500	MGS Thrie Beam Transition	LF	157.600	157.600
0270	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0280	619.1000	Mobilization	EACH	1.000	1.000
0290	624.0100	Water	MGAL	21.000	21.000
0300	625.0500	Salvaged Topsoil **P**	SY	645.000	645.000
0310	627.0200	Mulching **P**	SY	645.000	645.000
0320	628.1504	Silt Fence	LF	790.000	790.000
0330	628.1520	Silt Fence Maintenance	LF	790.000	790.000
0340	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0350	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0360	628.2008	Erosion Mat Urban Class I Type B	SY	1,080.000	1,080.000
0370	628.6005	Turbidity Barriers	SY	150.000	150.000
0380	628.7504	Temporary Ditch Checks	LF	50.000	50.000
0390	629.0210	Fertilizer Type B **P**	CWT	1.300	1.300
0400	630.0120	Seeding Mixture No. 20 **P**	LB	28.000	28.000
0410	630.0200	Seeding Temporary **P**	LB	28.000	28.000
0420	630.0300	Seeding Borrow Pit	LB	10.000	10.000
0430	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0440	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0450	638.2602	Removing Signs Type II	EACH	10.000	10.000
0460	638.3000	Removing Small Sign Supports	EACH	9.000	9.000
0470	642.5001	Field Office Type B	EACH	1.000	1.000
0480	643.0100	Traffic Control (project) 01. 3934-00-74	EACH	1.000	1.000
0490	645.0120	Geotextile Fabric Type HR	SY	220.000	220.000
0500	650.4500	Construction Staking Subgrade	LF	335.000	335.000

DATE 02MAR16		E S T I M A T E O F Q U A N T I T I E S			
LINE					3934-00-74
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0510	650.5000	Construction Staking Base	LF	335.000	335.000
0520	650.6500	Construction Staking Structure Layout (structure) 01. B-14-214	LS	1.000	1.000
0530	650.9910	Construction Staking Supplemental Control (project) 01. 3934-00-74	LS	1.000	1.000
0540	650.9920	Construction Staking Slope Stakes	LF	335.000	335.000
0550	690.0150	Sawing Asphalt	LF	310.000	310.000
0560	715.0502	Incentive Strength Concrete Structures	D0L	1,200.000	1,200.000
0570	SPV.0105	Special 01. DRY HYDRANT	LS	1.000	1.000

CTH O EARTHWORK SUMMARY

From/To Station	Location	Common Excavation* (1) (item # 205.0100)	Unexpanded Fill	Expanded Fill (2)	Mass Ordinate +/- (3)	Waste	Borrow  (item #208.0100)	Comment:
		Cut		Factor 1.30				
8+09 - 11+86	CTH O	592	197	256	336	336		

1) Common Excavation is the Cut. Item number 205.0100.  
2) Expanded Fill. Factor = 1.30; Expanded Fill = Unexpanded Fill \* Fill Factor  
3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material on the project.  
4) All quantities shown in CY.  
\*PAY PLAN QUANTITY

GRUBBING

STATION	OFFSET	LOCATION	201.0220 ID
9+15	32.5'	LT	18
TOTALS			18

REMOVING SIGNS & SUPPORTS

		638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH	NOTES
9+75	LT & RT	2	2	EXISTING TIGER STRIPE MARKERS
9+75	RT	1	1	LOITERING OR FISHING FROM BRIDGE PROHIBITED
9+75	RT	1	1	FIRE DEPT NO PARKING PUMP SITE
10+25	LT & RT	2	2	EXISTING TIGER STRIPE MARKERS
10+25	LT	2	1	30 MPH SPEED LIMIT & ALDERLEY SIGN
10+25	LT	1	1	LOITERING OR FISHING FROM BRIDGE PROHIBITED
11+00	RT	1	1	55 MPH SPEED LIMIT
TOTALS		10	9	

GUARDRAIL

				614.0920	614.0925	614.2500	614.2610
				SALVAGED	SALVAGED	MGS THRIE	MGS GUARDRAIL
				RAIL	GUARDRAIL	BEAM TRANSITION	TERMINAL EAT
END TREATMENTS							
STA	TO	STA	LOCATION	LF	EACH	LF	EACH
8+09		9+78	LT & RT	79	2	78.8	2
10+22		11+86	LT & RT	79	2	78.8	2
TOTALS				158	4	157.6	4

PAVING AND BASE QUANTITIES

			305.0110	305.0120	455.0605	460.2000	460.5223	460.5224	624.0100
			BASE AGGREGATE	BASE AGGREGATE	TACK	INCENTIVE	HMA PAVEMENT	HMA PAVEMENT	WATER
			DENSE 3/4-INCH	DENSE 1 1/4-INCH	COAT	DENSITY HMA	3 LT 58-28 S	4 LT 58-28 S	
						PAVEMENT			
STA	TO	STA	TON	TON	GAL	DOL	TON	TON	MGAL
8+09		9+78	48	628	30	62	55	42	10.1
10+22		11+86	46	617	30	61	54	42	9.9
UNDISTRIBUTED			5	62	3	7	6	4	1.0
TOTALS			99	1,307	63	130	115	88	21.0

FINISHING ROADWAY  
(ID 3934-00-74)

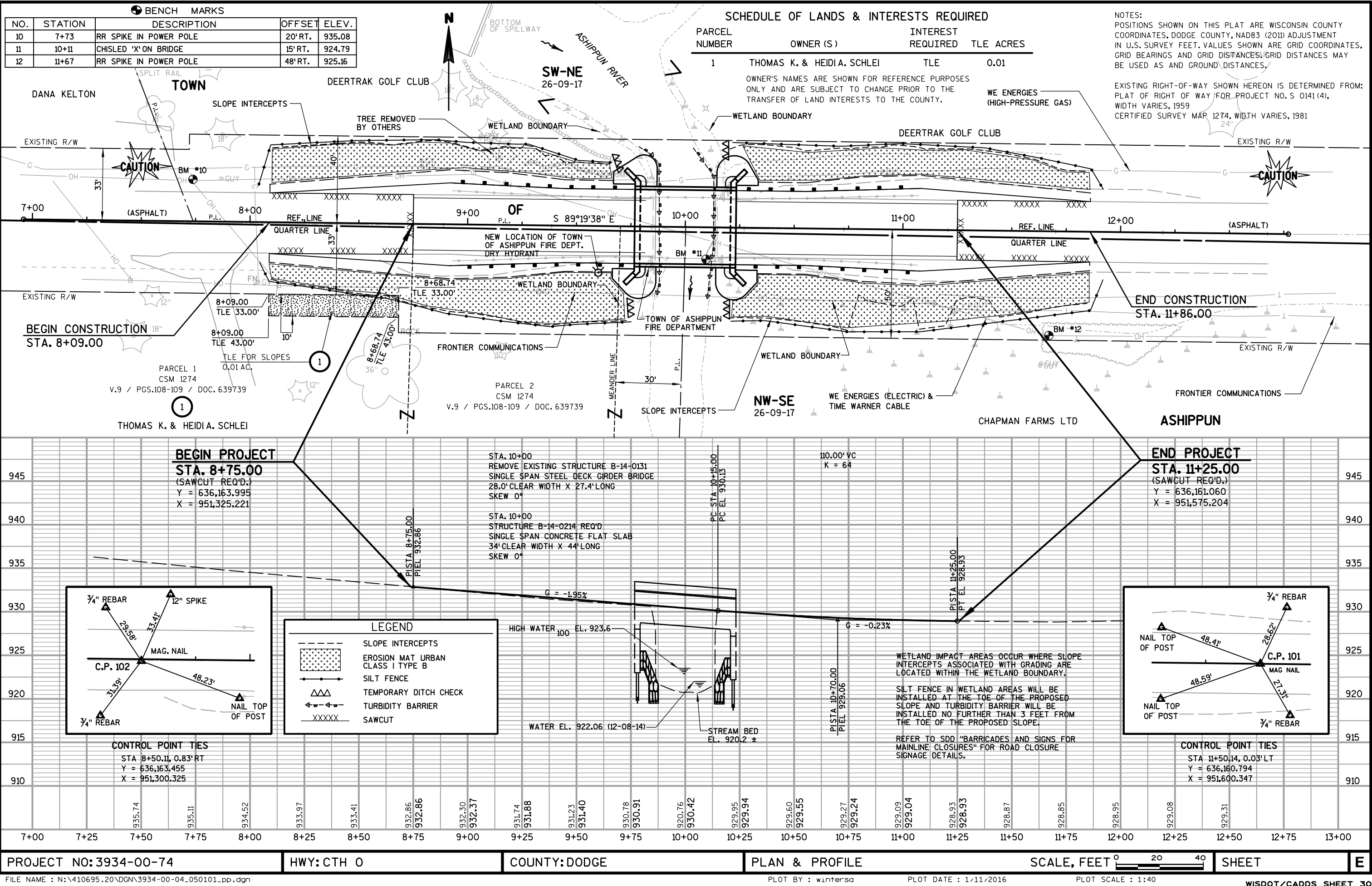
		213.0100.01
LOCATION	EACH	
MAINLINE	1	
TOTAL	1	

MOBILIZATION

		619.1000
CATEGORY	EACH	
0010	0.3	
0020	0.7	
TOTAL	1	

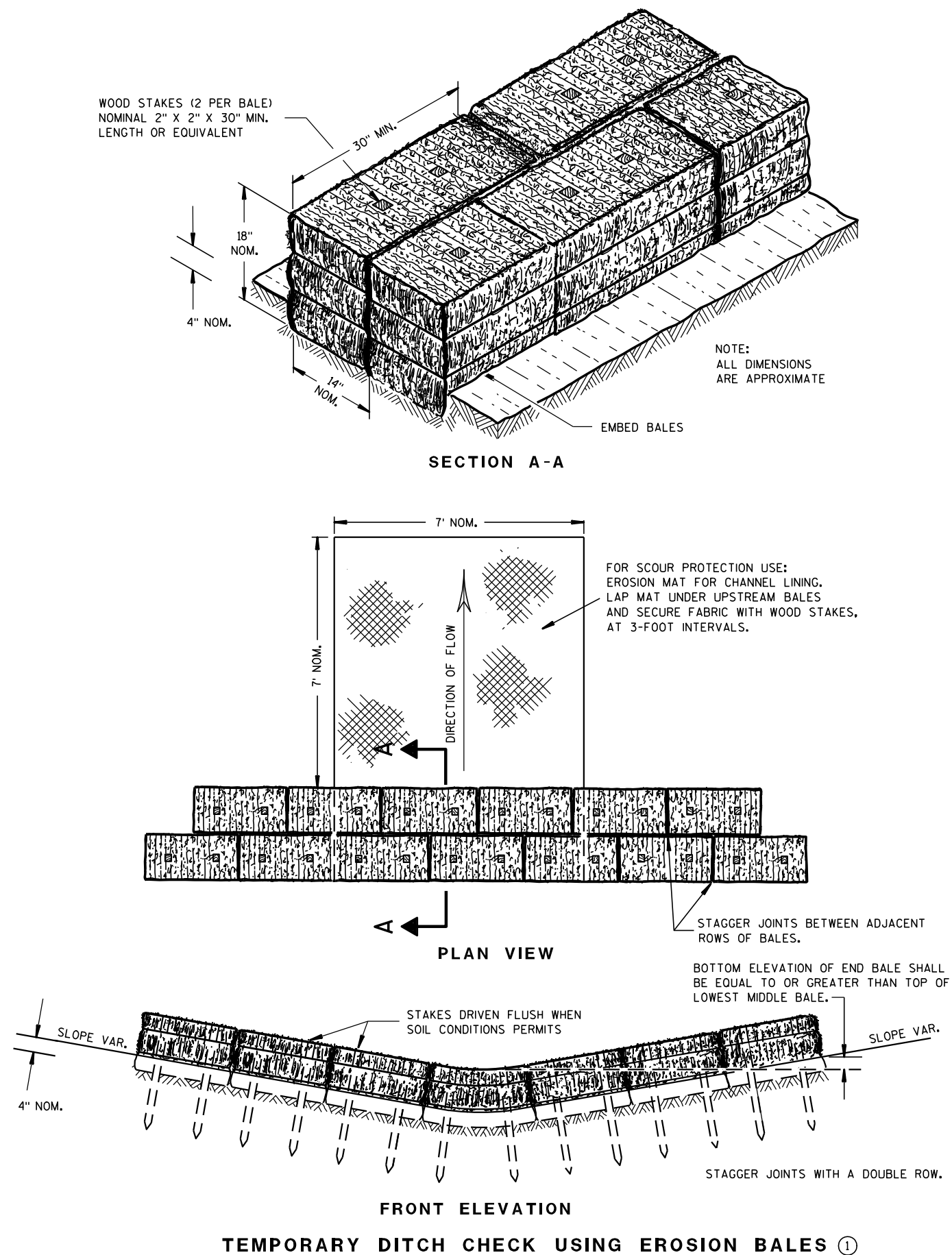
ALL QUANTITIES CATEGORY 0010 UNLESS OTHERWISE NOTED

# 3



Standard Detail Drawing List

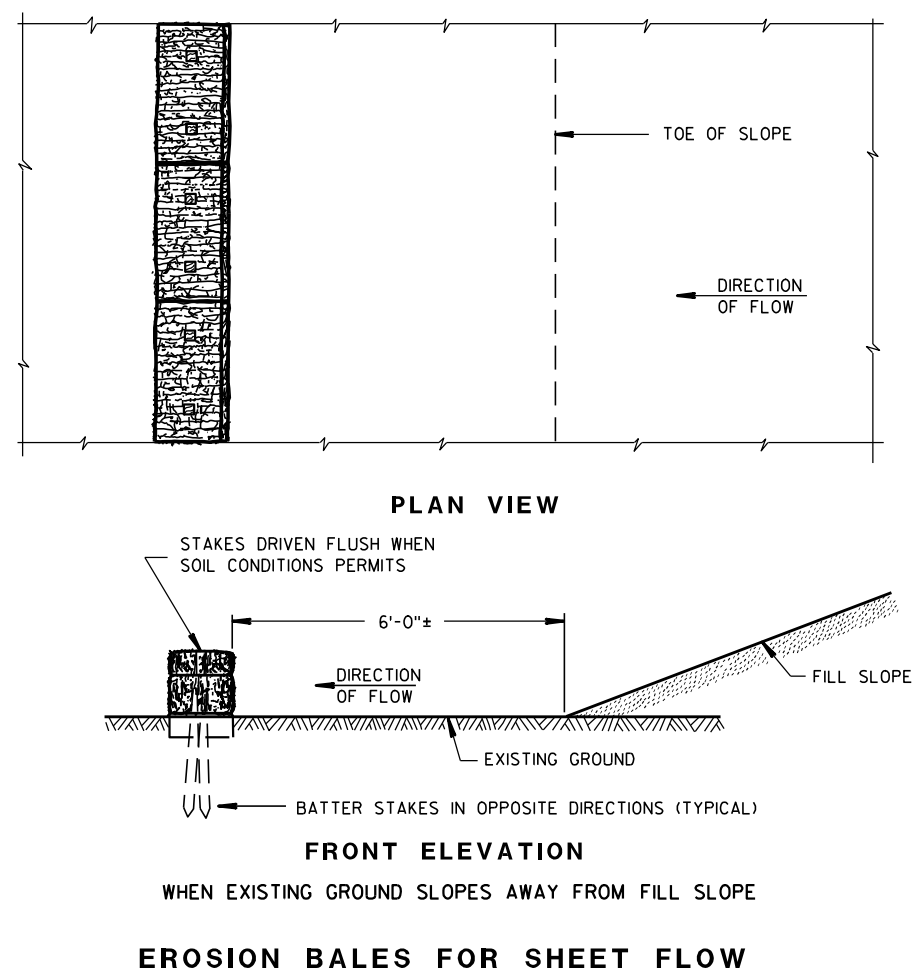
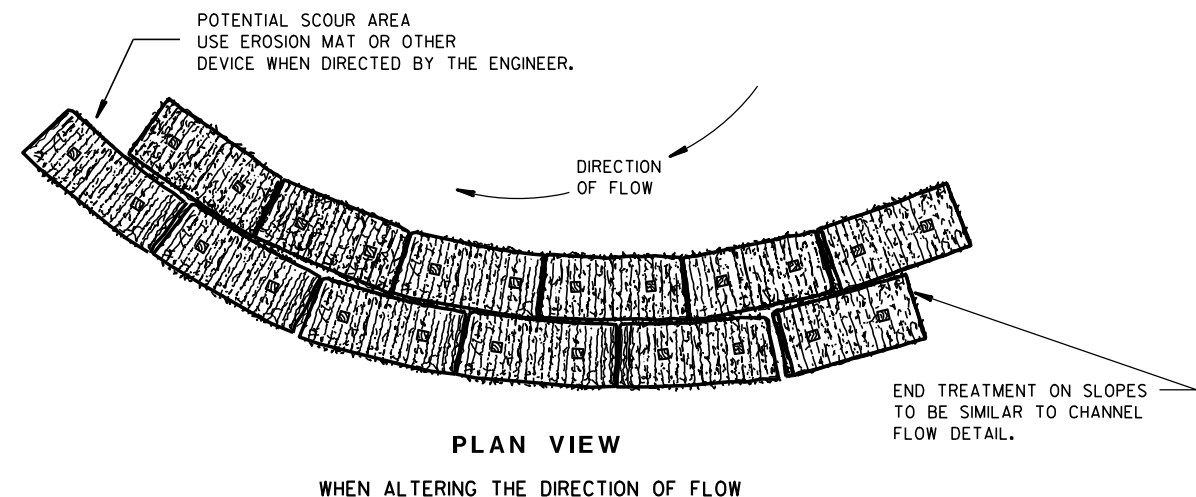
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
14B42-03A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-02A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-04A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04I	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-04J	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-06A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-06B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES



## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE

FHWA

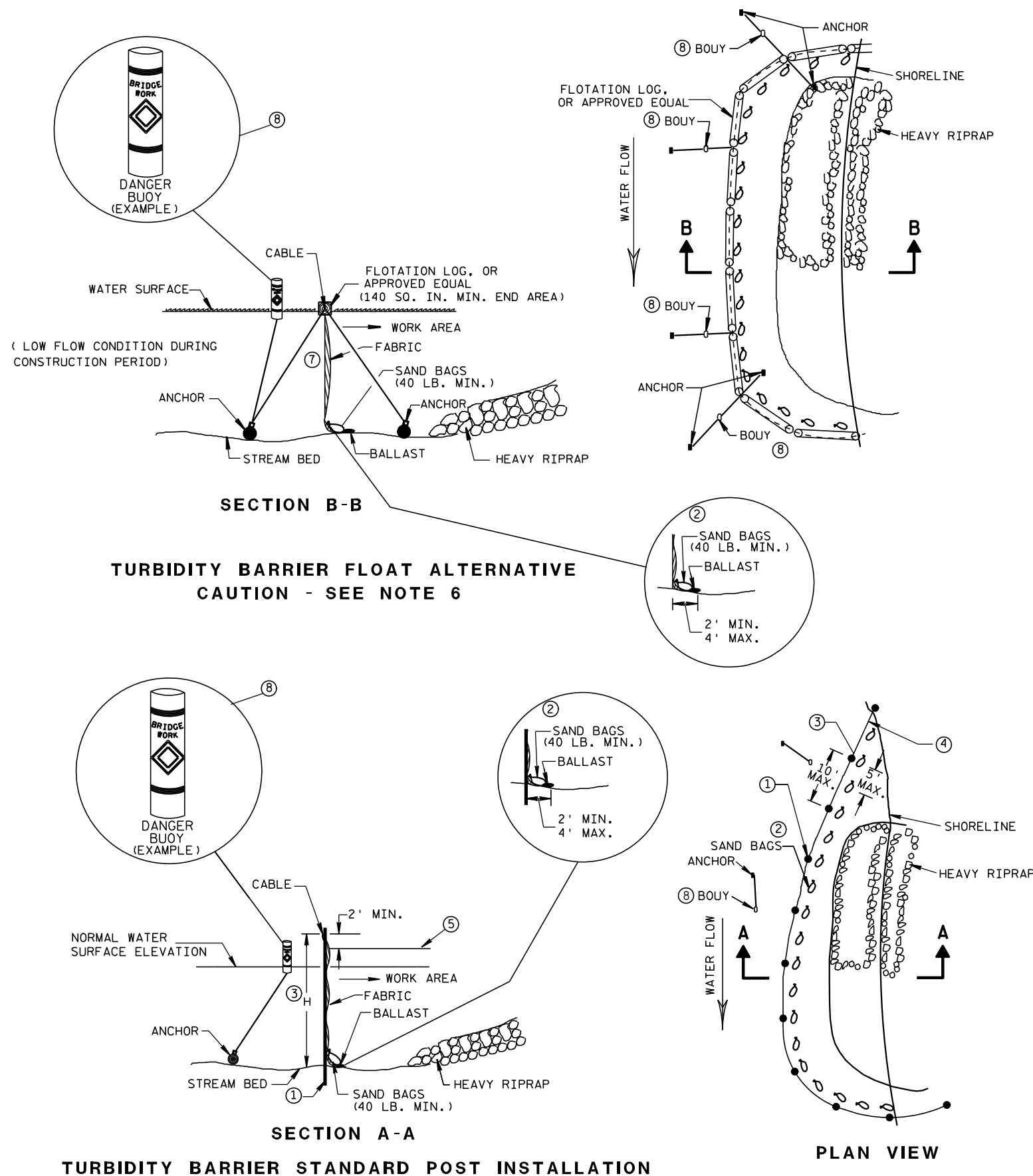
/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<p style="text-align: center;"><b>SILT FENCE</b></p>	
<p style="text-align: center;"><b>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</b></p>	
<p><b>APPROVED</b></p> <p><u>4-29-05</u></p> <p><u>DATE</u></p>	<p><u>/S/ Beth Canestra</u></p> <p><b>CHIEF ROADWAY DEVELOPMENT ENGINEER</b></p>

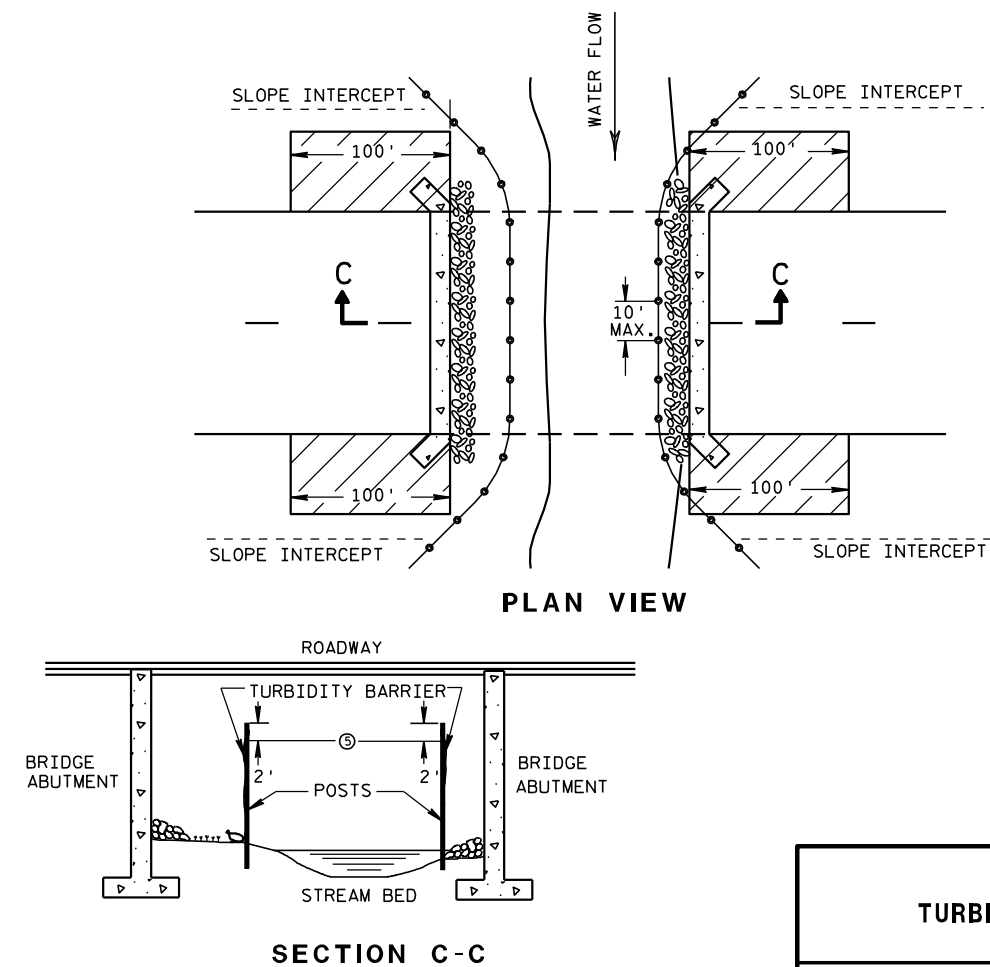


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

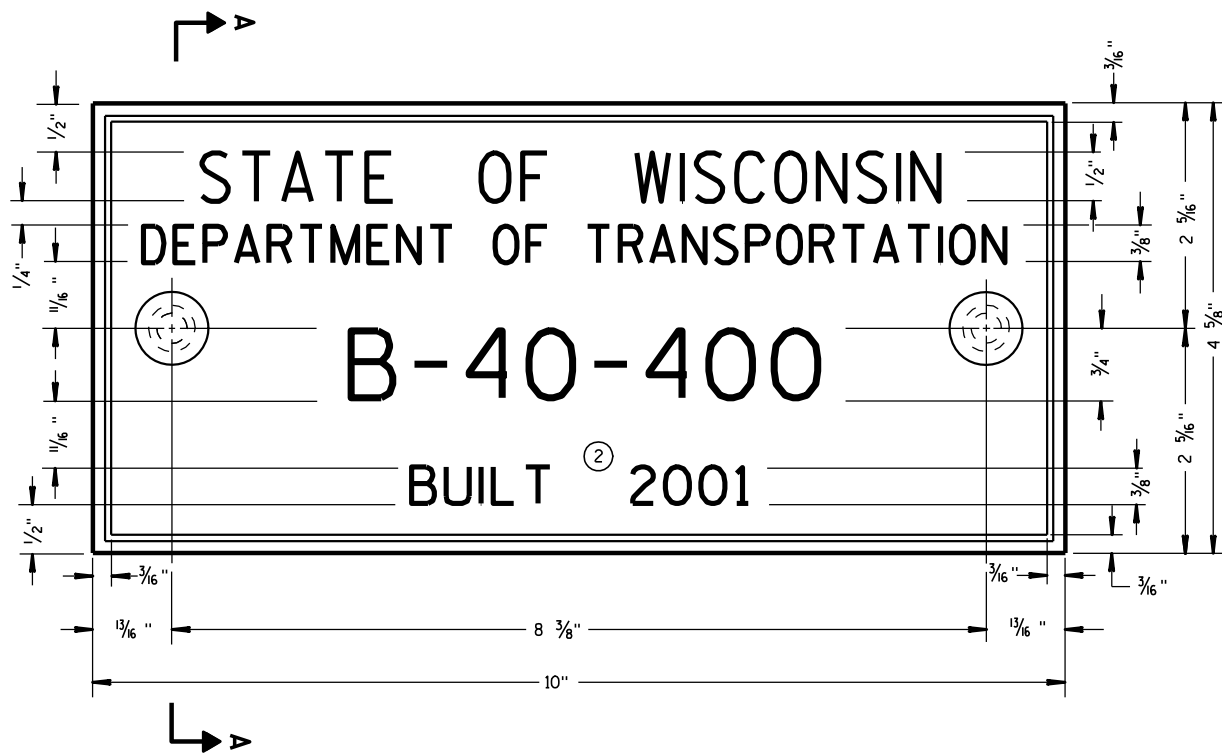
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

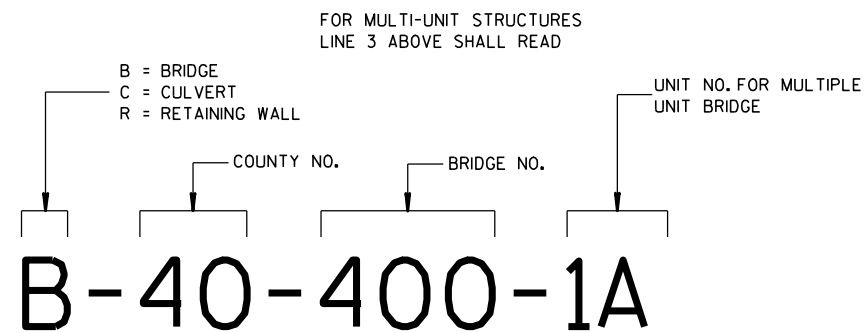
6/04/02  
DATE

FHWA

/S/ Beth Connestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



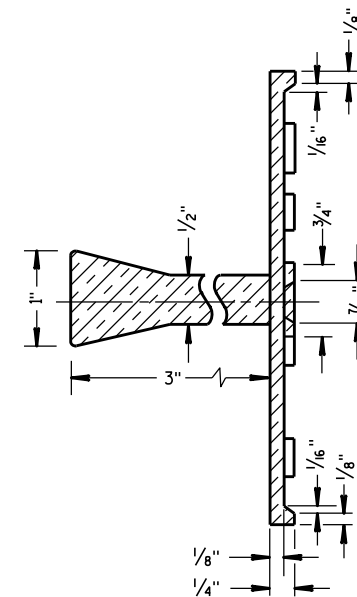
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

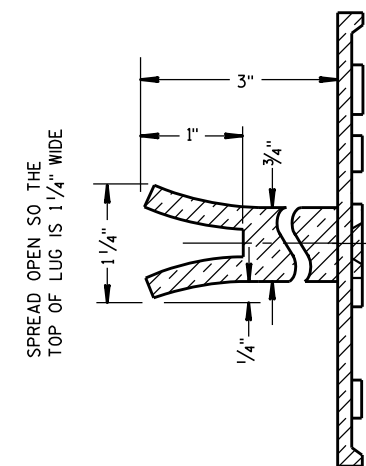
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

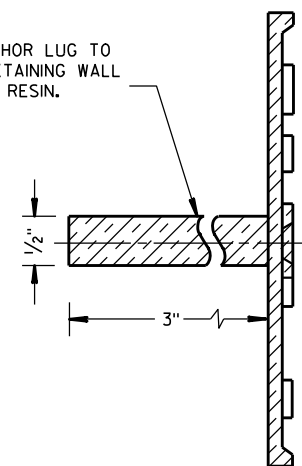


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

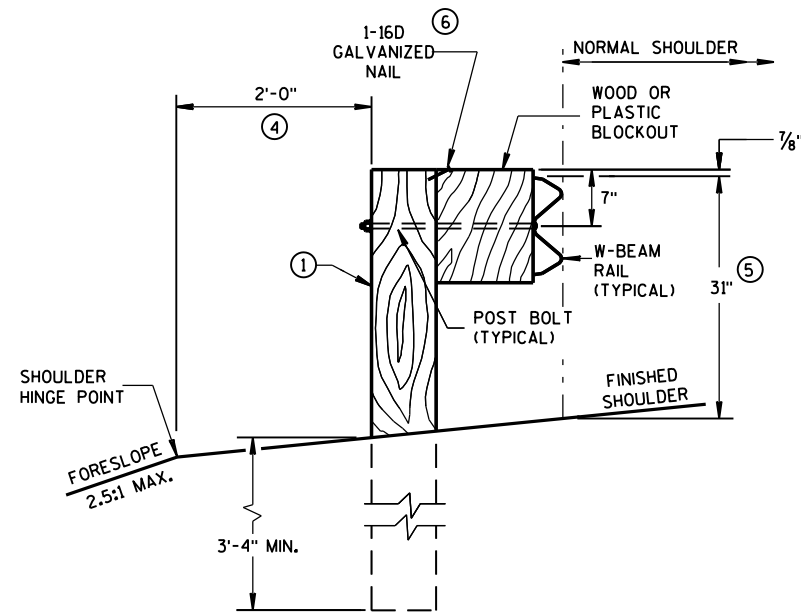
3/26/10  
DATE

FHWA

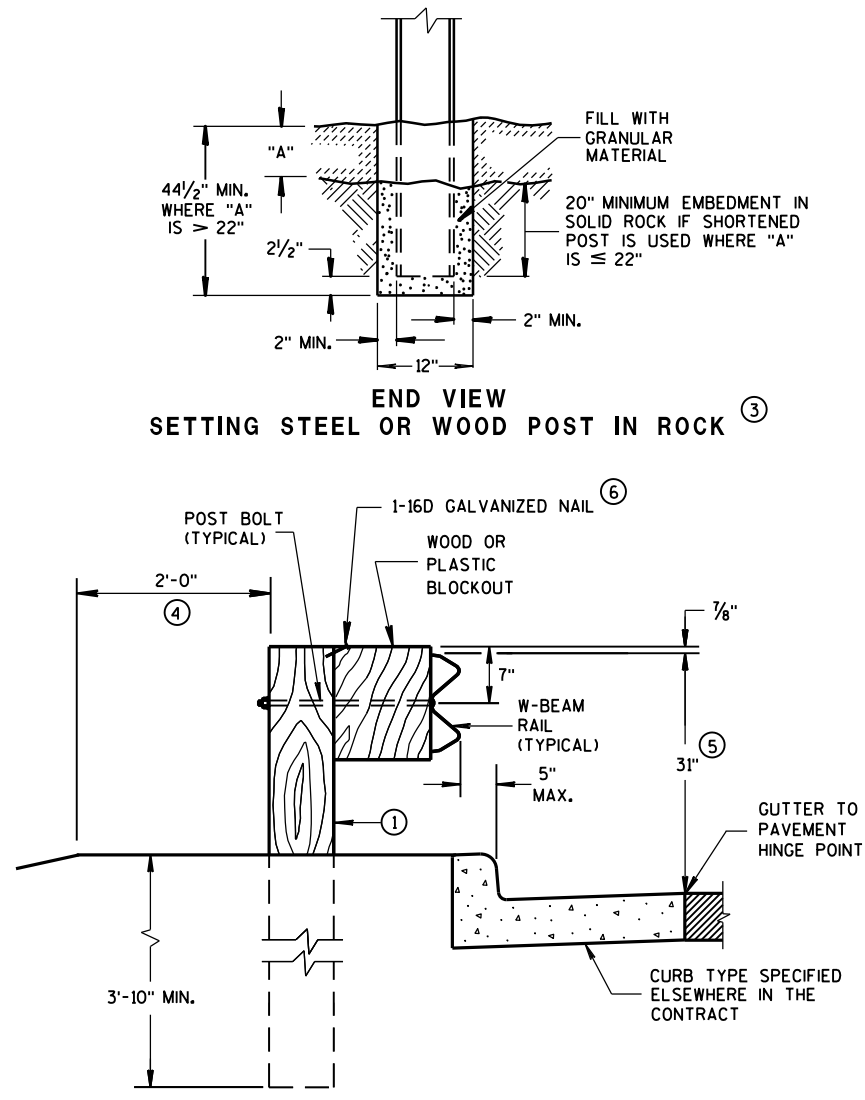
/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

GENERAL NOTES

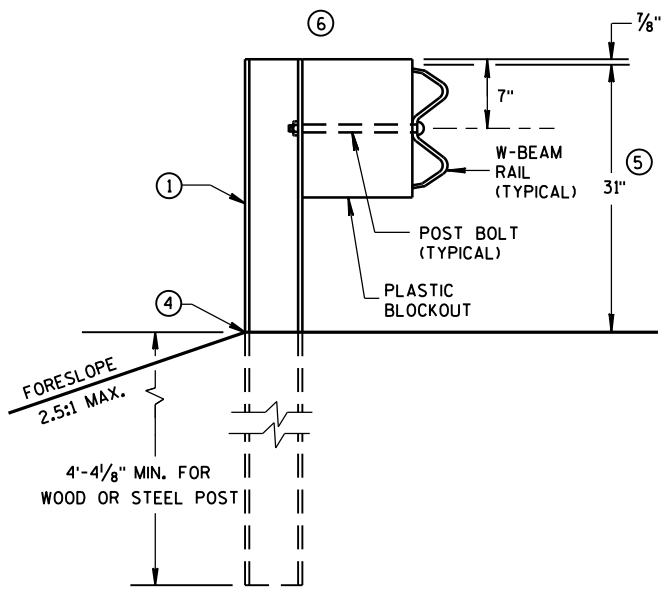
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2 INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND AMD INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS ± 1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



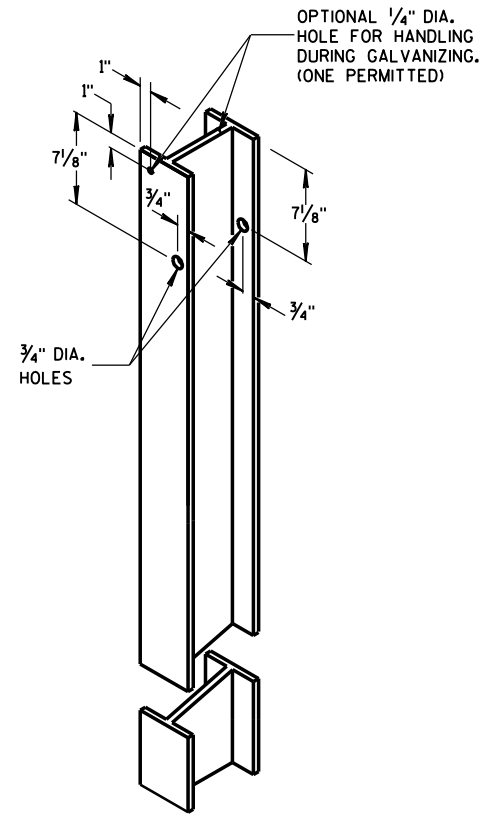
END VIEW  
LOCATED ALONG A ROADWAY SHOULDER  
STANDARD INSTALLATION



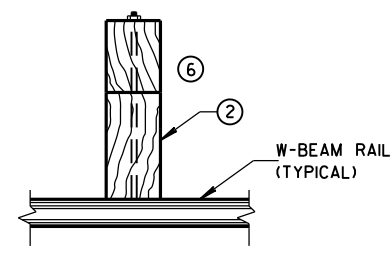
END VIEW  
LOCATED ALONG A CURBED ROADWAY



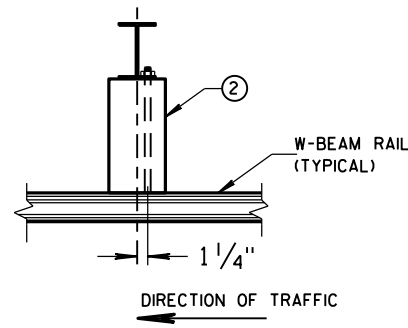
END VIEW  
MGS LONGER POST AT HALFPST SPACING W BEAM (K)



STEEL POST &  
HOLE PUNCHING DETAIL  
(w6X9) ①



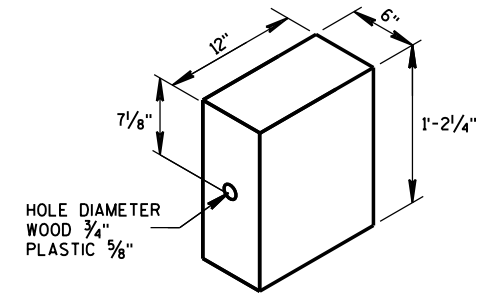
PLAN VIEW  
WOOD POST,  
BLOCKOUT & BEAM



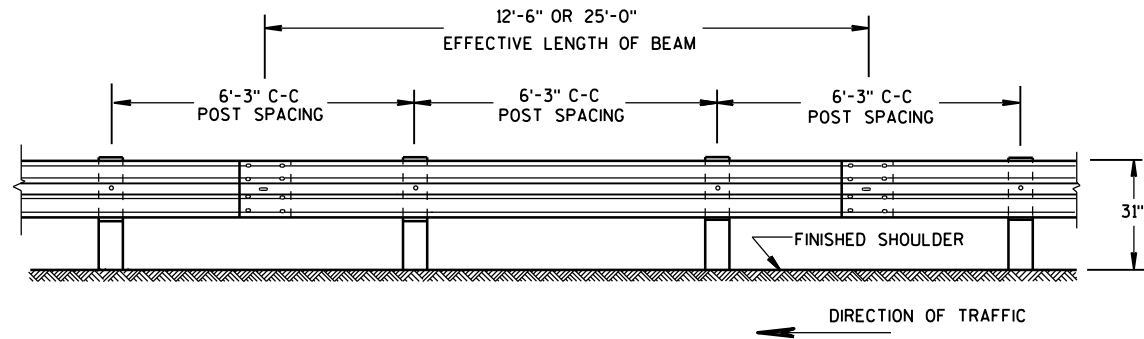
PLAN VIEW  
STEEL POST,  
PLASTIC BLOCKOUT & BEAM



WOOD POST  
(6" X 8") NOMINAL ①

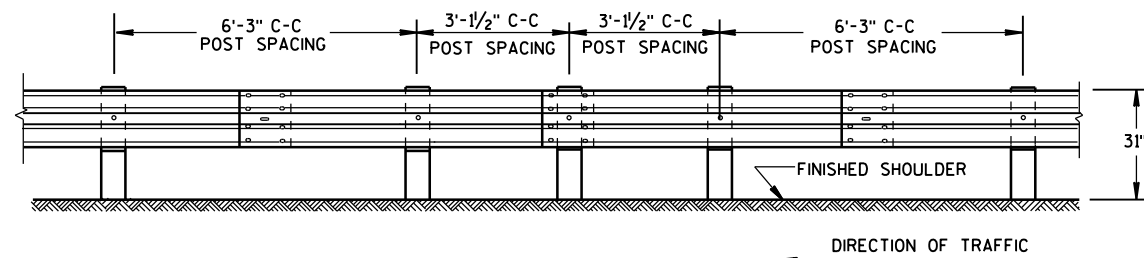


WOOD OR  
PLASTIC BLOCKOUT ②



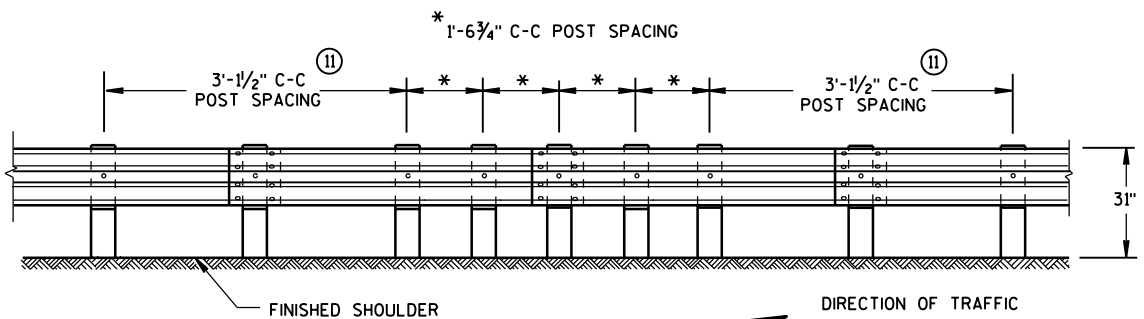
FRONT VIEW

### POST SPACING STANDARD INSTALLATION



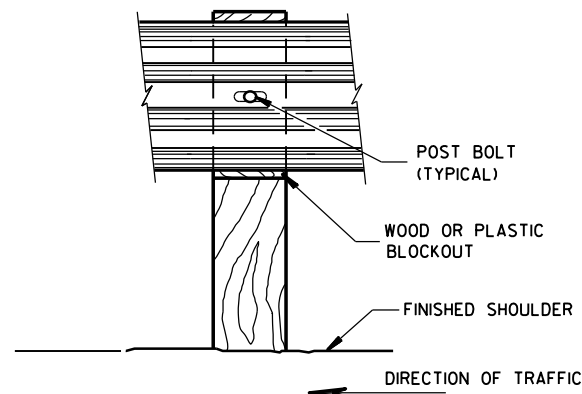
FRONT VIEW

### HALF POST SPACING (HS) AND HALF POST SPACING WITH LONGER POSTS (K)

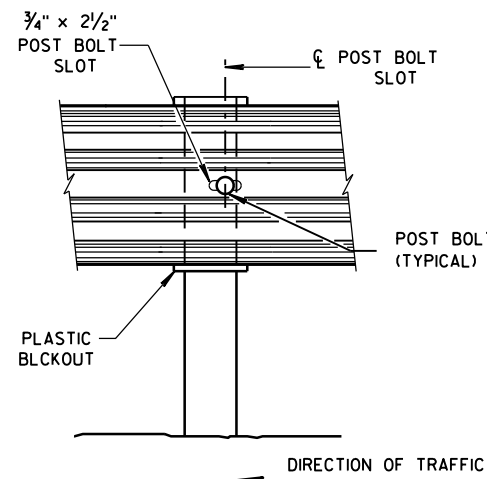


FRONT VIEW

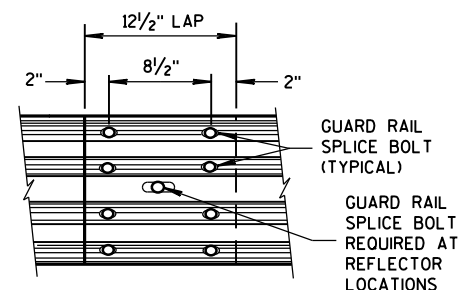
### QUARTER POST SPACING (QS)



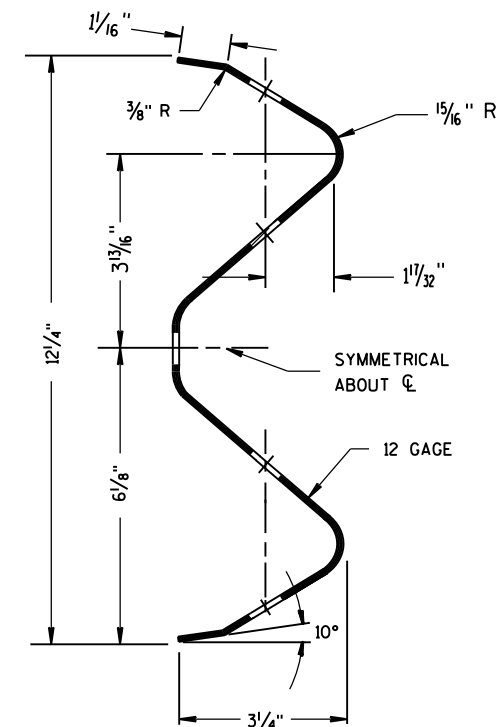
FRONT VIEW AT WOOD POST



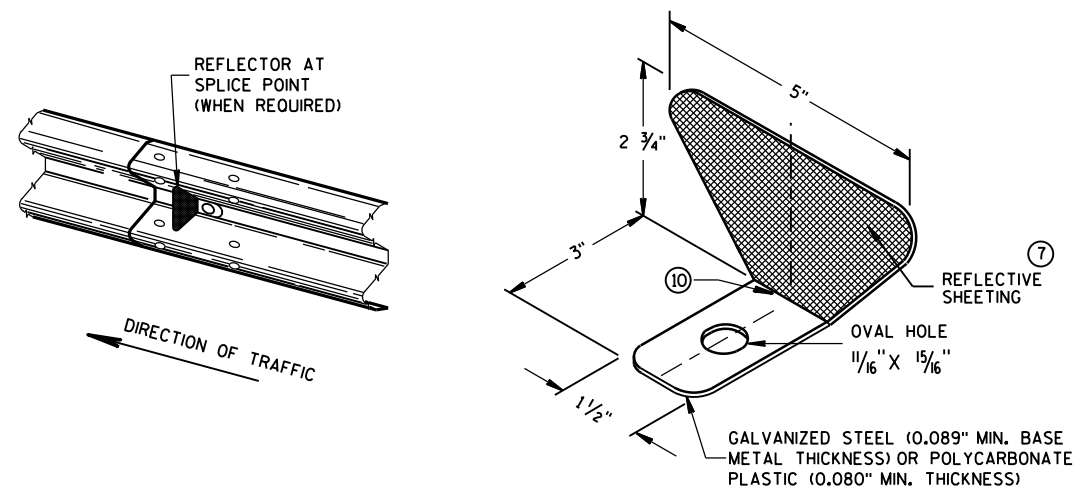
FRONT VIEW AT STEEL POST



FRONT VIEW  
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL



### ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

### GENERAL NOTES

- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ⑩ PROVIDE AN ANGLE OF BEND OF  $90^\circ \pm 1^\circ$  FOR TWO-SIDED REFLECTORS.
- ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A  $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES  $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND  $\frac{5}{8}$ " DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

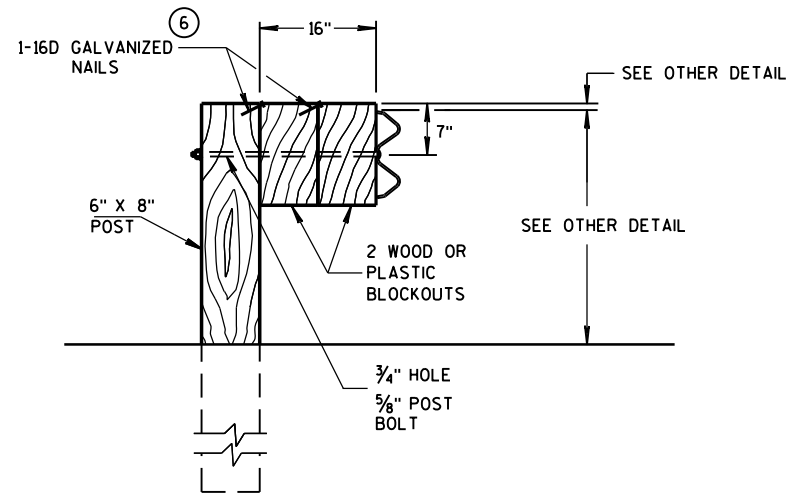
GUARD RAIL SPLICE BOLTS ARE A  $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES  $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.

### REFLECTOR SPACING

	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1 ⑨	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2 ⑩	3
	> 200'	100' C-C	2	

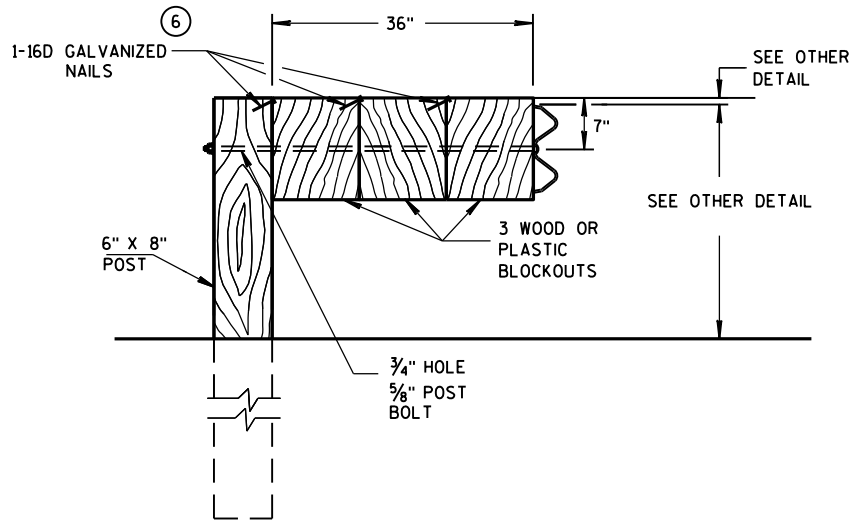
### MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



### DETAIL FOR 16" BLOCKOUT DEPTH

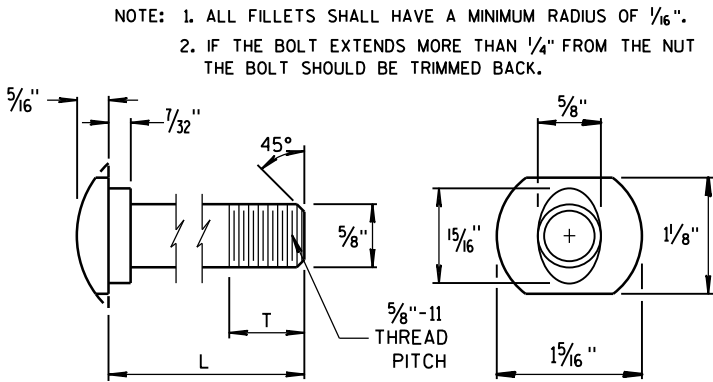
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



### DETAIL FOR 36" BLOCKOUT DEPTH

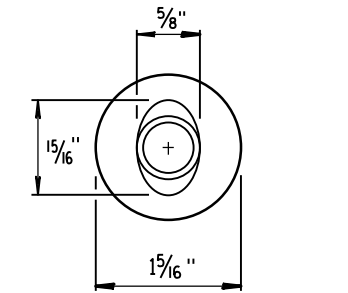
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

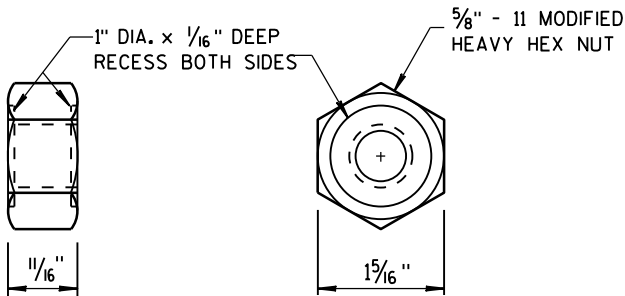


POST BOLT TABLE

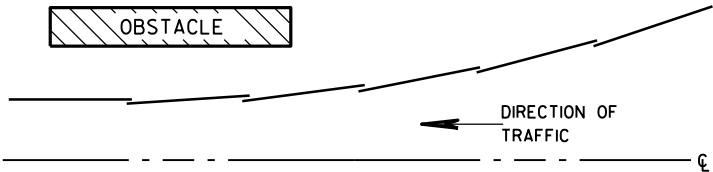
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



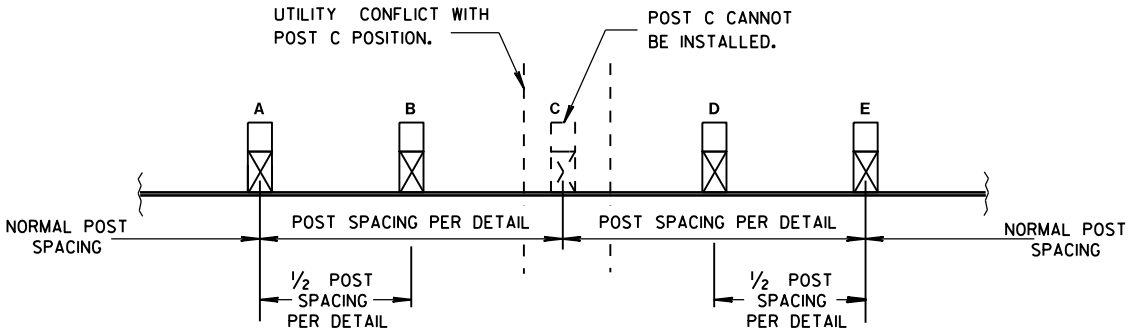
ALTERNATE BOLT HEAD



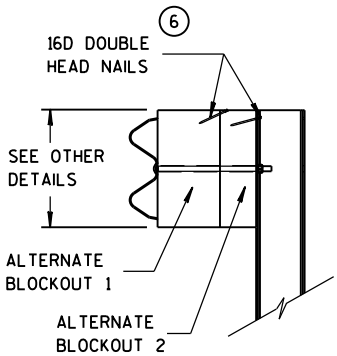
POST BOLT  
AND RECESS NUT



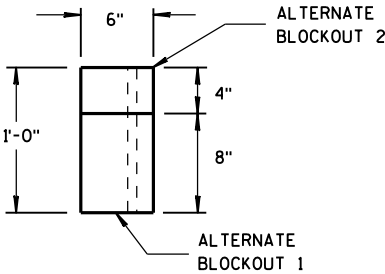
PLAN VIEW  
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS  
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June 2014  
DATE  
/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

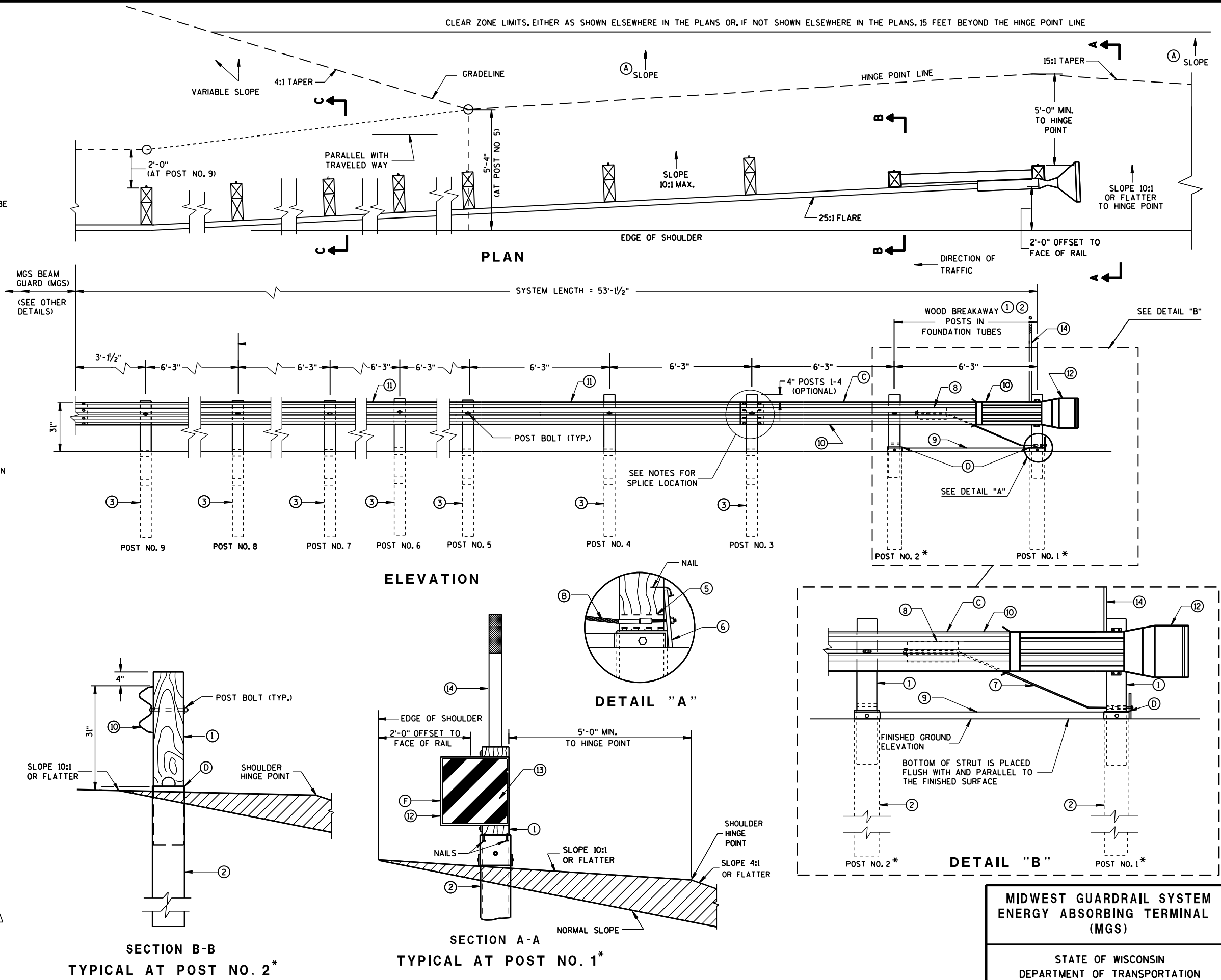
SEE SDD 14B42 FOR MORE INFORMATION.

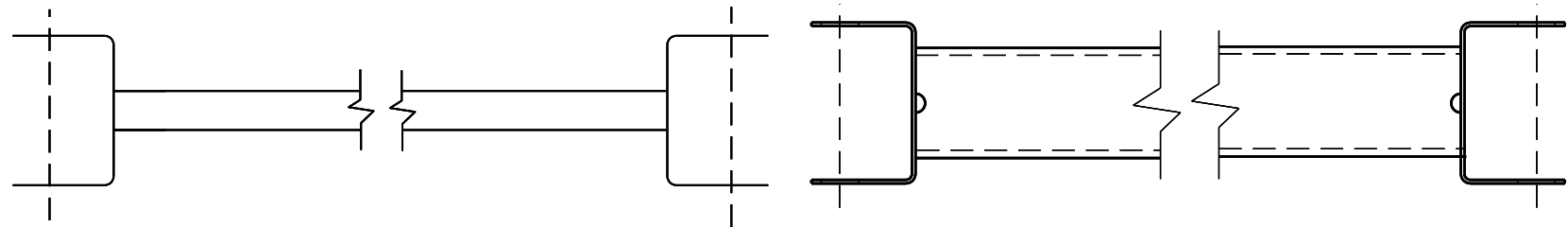
\* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

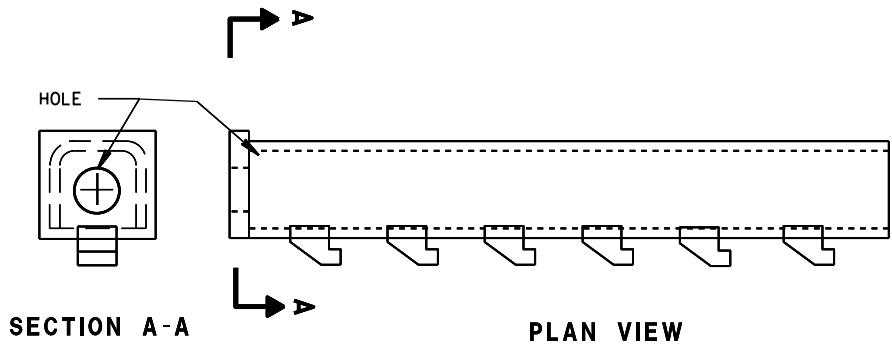
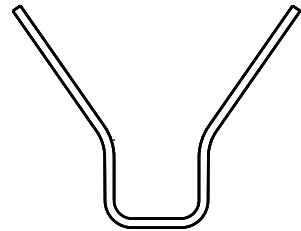
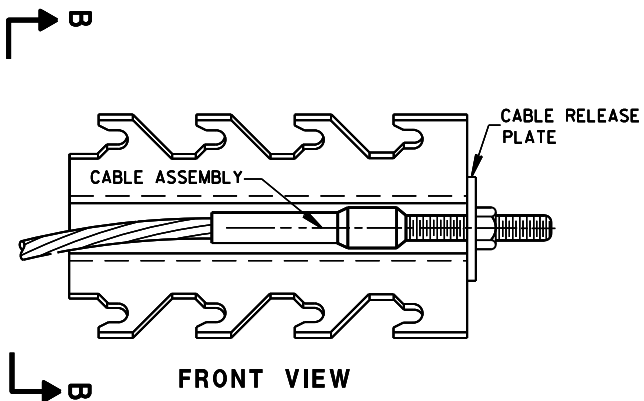
W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.





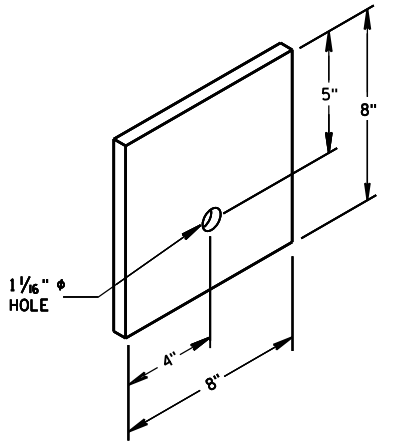
GENERIC GROUND STRUT (9) (H)



GENERIC ANCHOR CABLE BOX (8) (H)

BILL OF MATERIALS

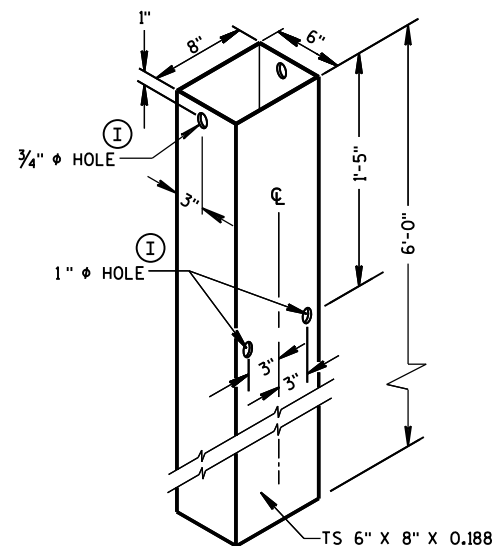
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
(1)	WOOD BREAKAWAY POST
(2)	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
(3)	WOOD CRT
(4)	WOOD BLOCKOUT
(5)	PIPE SLEEVE
(6)	BEARING PLATE
(7)	BCT CABLE ASSEMBLY
(8)	ANCHOR CABLE BOX
(9)	GROUND STRUT
(10)	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
(11)	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
(12)	END SECTION EAT
(13)	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
(14)	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



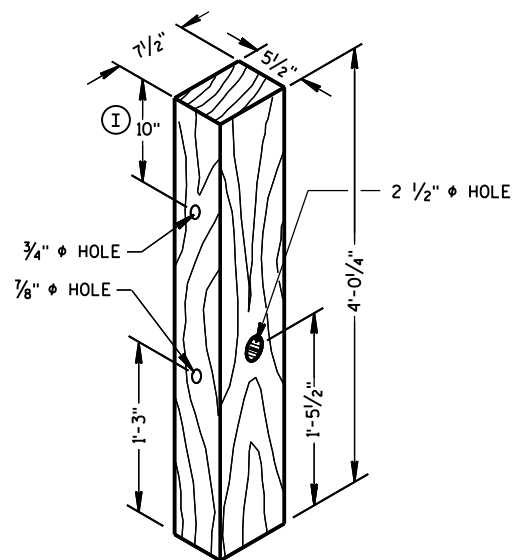
BEARING PLATE (6)

MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)

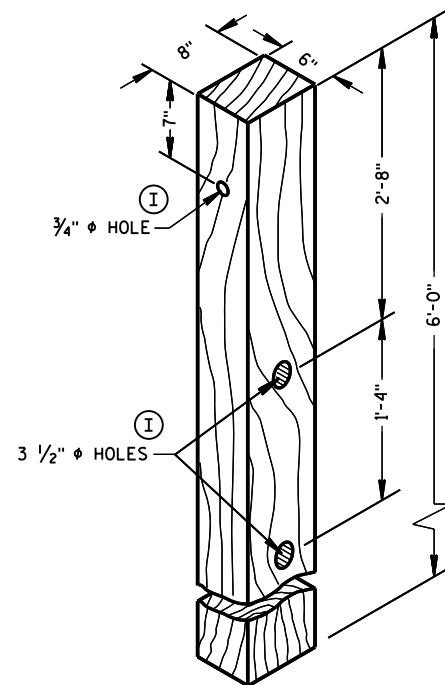
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



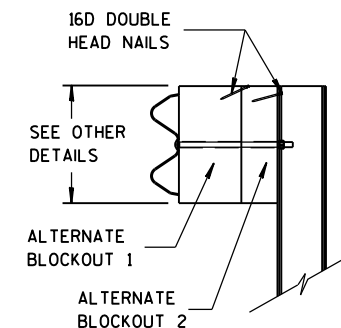
FOUNDATION TUBE ②



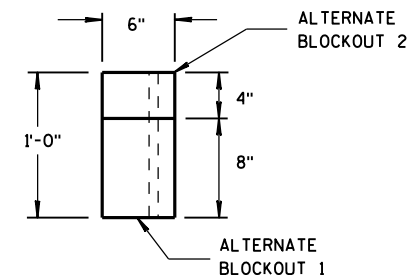
POSTS NUMBER 1 AND 2  
WOOD BREAKAWAY POST ①



POSTS NUMBER 3-9  
WOOD CRT POST ③

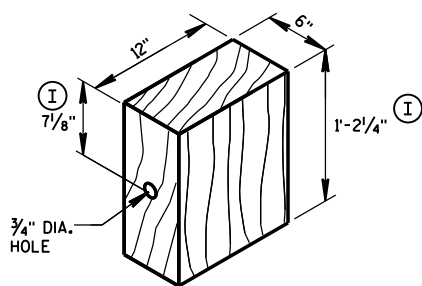


SIDE VIEW



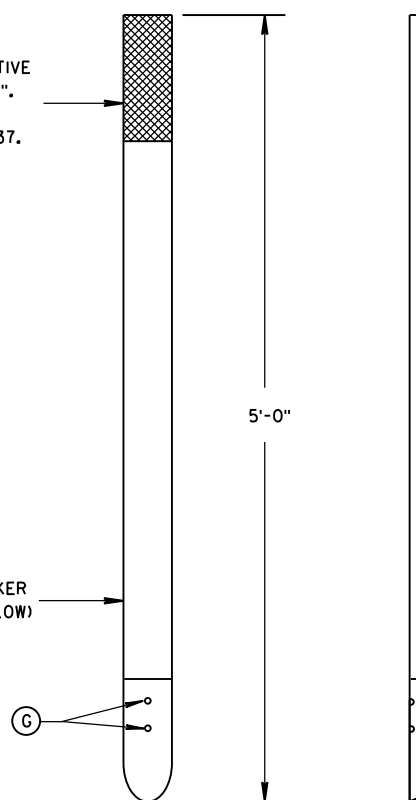
TOP VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL



WOOD BLOCKOUT ④  
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

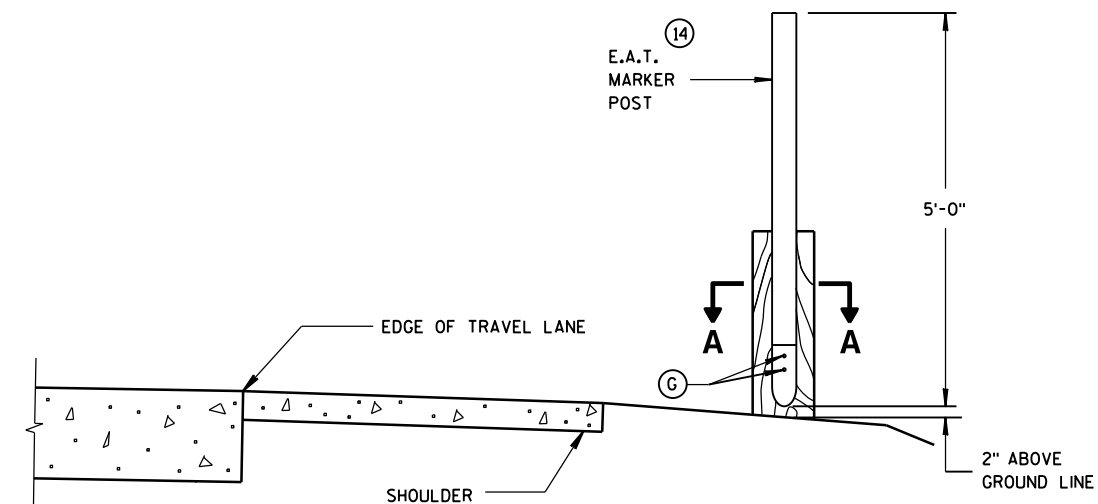
TYPE H  
YELLOW REFLECTIVE  
SHEETING 3" X 9".  
SEE STANDARD  
SPECIFICATION 637.



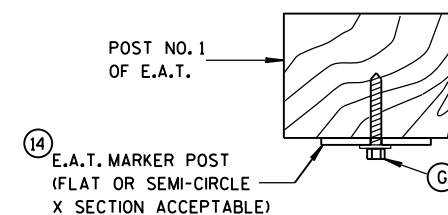
FRONT VIEW

SIDE VIEW

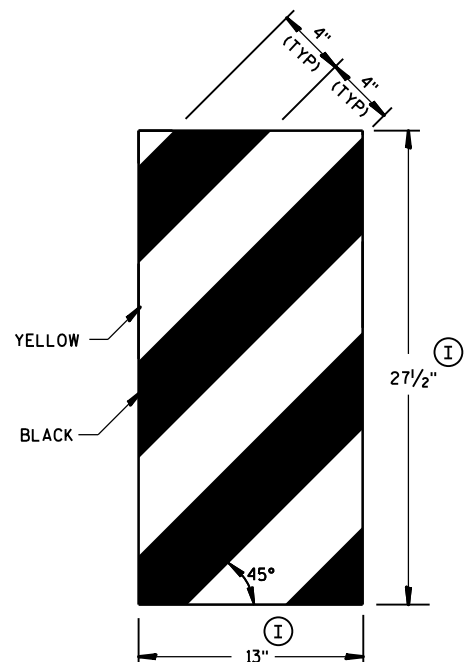
E.A.T. MARKER POST ⑭



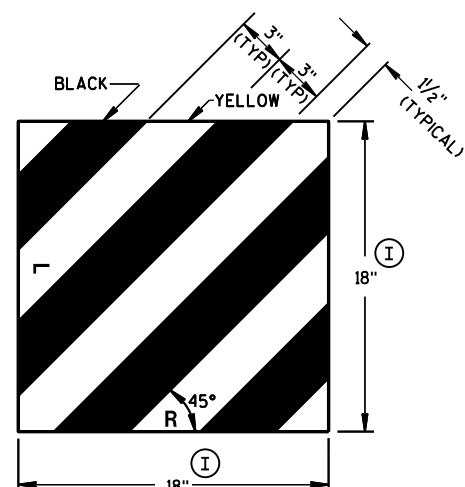
TYPICAL INSTALLATION OF E.A.T.  
MARKER POST BACKSIDE OF POST NO. 1  
(E.A.T. AND RAIL REMOVED FOR CLARITY)



SECTION A-A



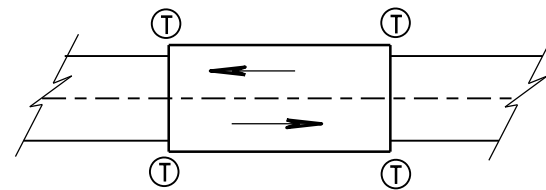
GENERIC REFLECTIVE SHEETING ⑬ ①



MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)

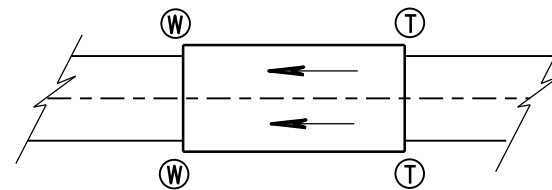
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June 2014 /S/ Jerry H. Zogg  
DATE ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

## GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

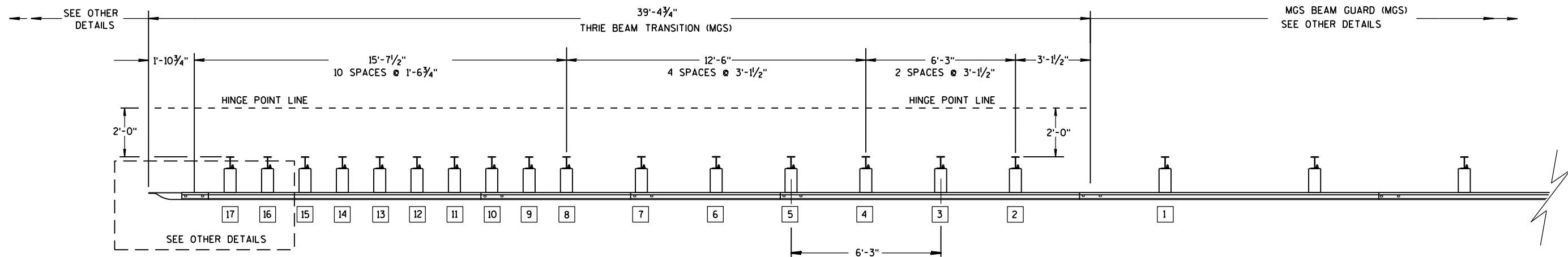
TRANSITION USES STEEL POSTS ONLY.

SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

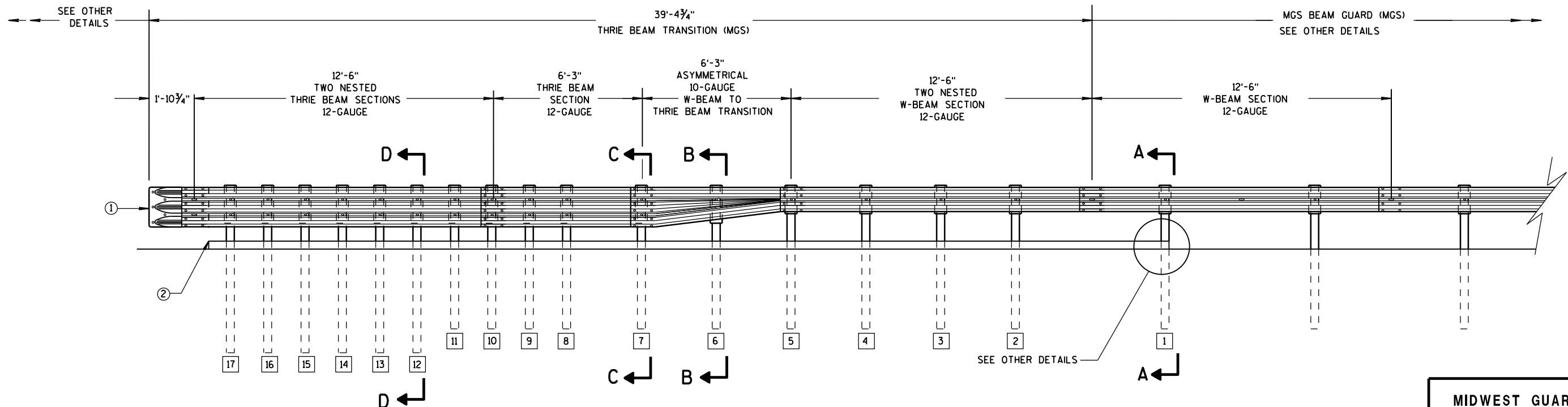
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

## TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

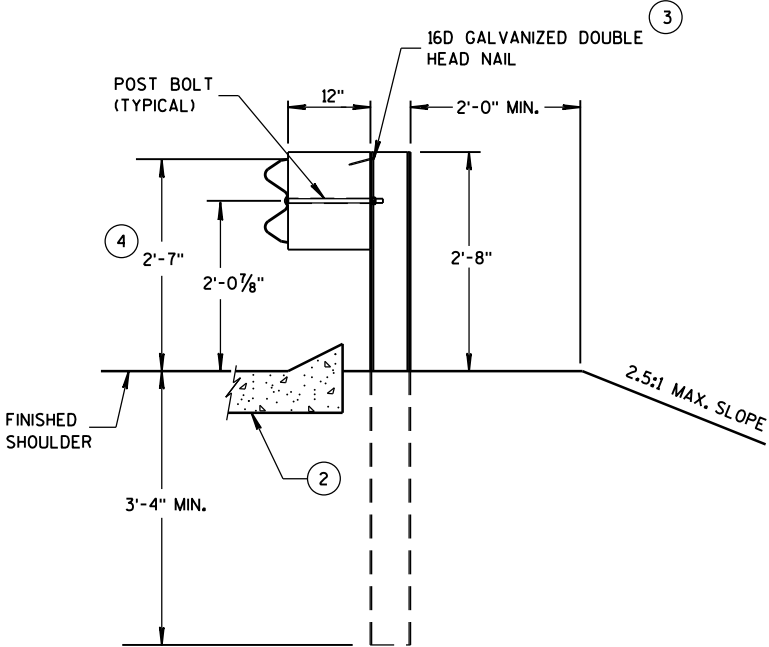
## MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

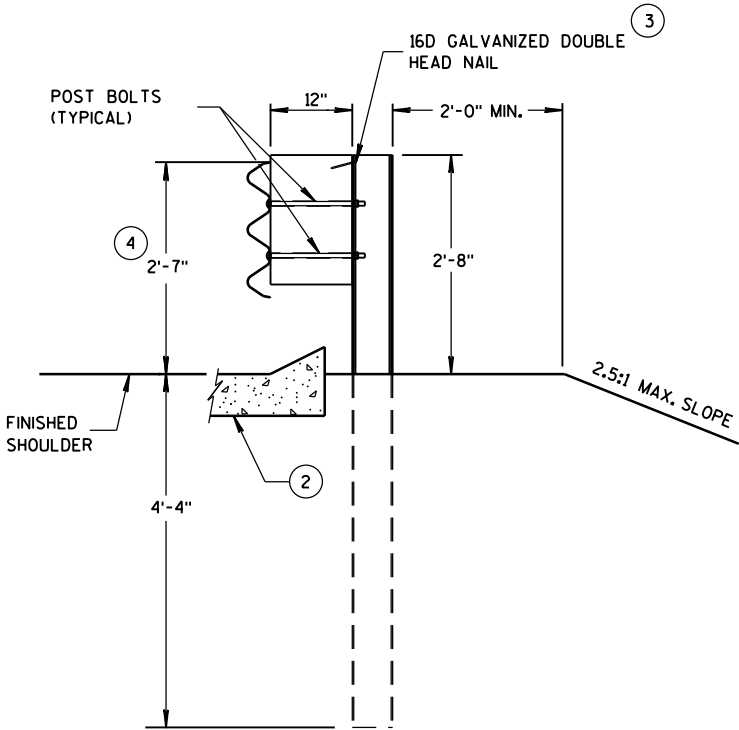
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

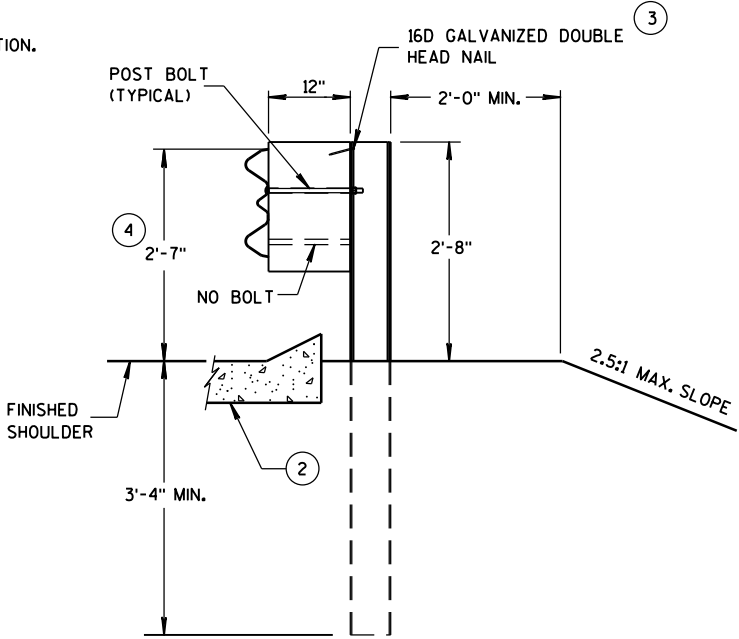
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS  $\pm 1"$ .



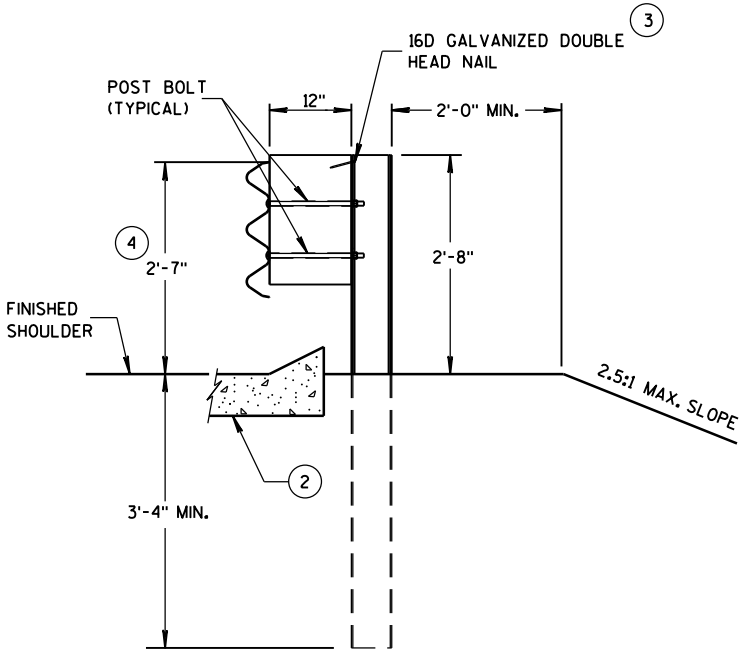
SECTION A-A  
POSTS 1-5



SECTION D-D  
POSTS 12-17



SECTION B-B  
POST 6



SECTION C-C  
POSTS 7-11

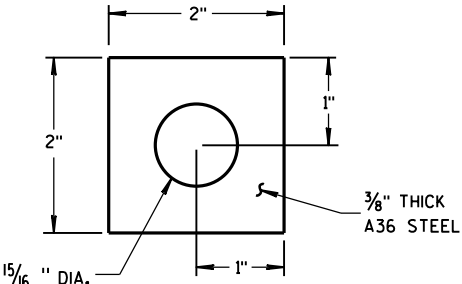
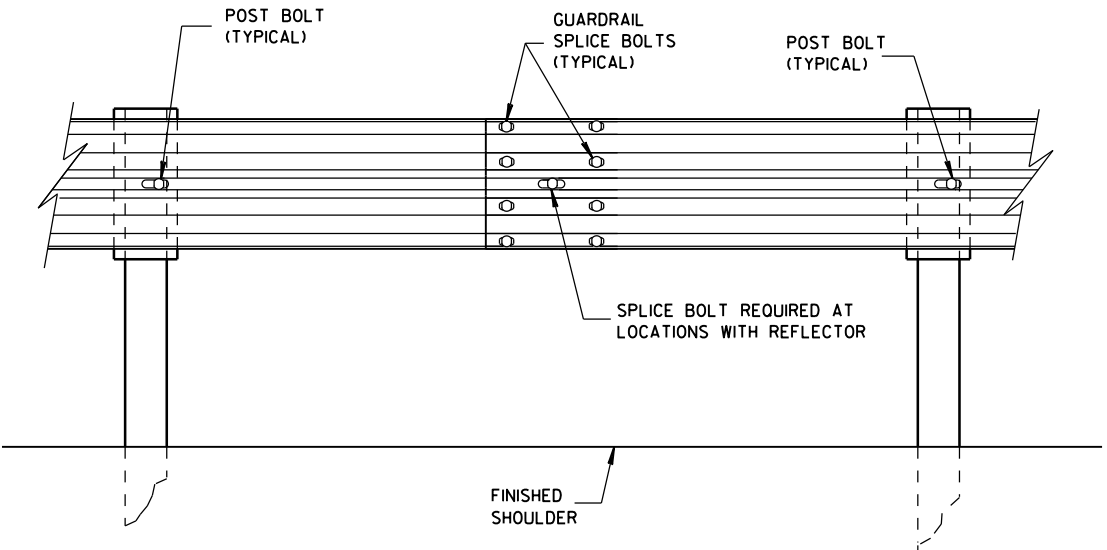
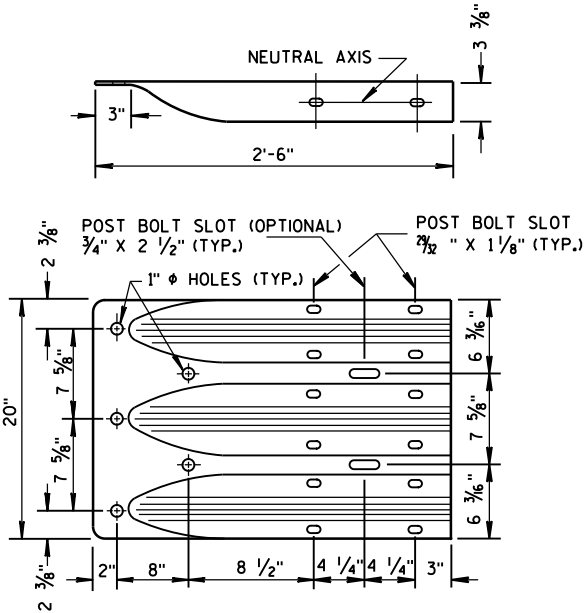


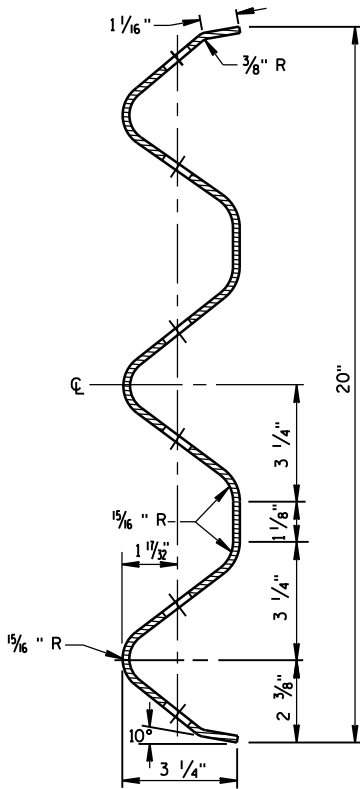
PLATE WASHER DETAIL



SPlice DETAIL



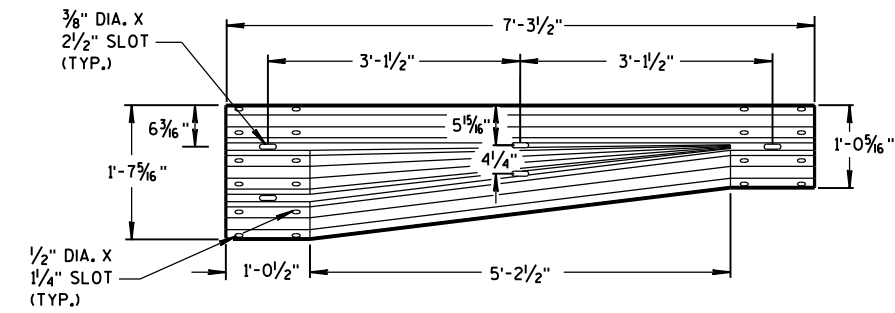
THRIE BEAM  
TERMINAL CONNECTOR



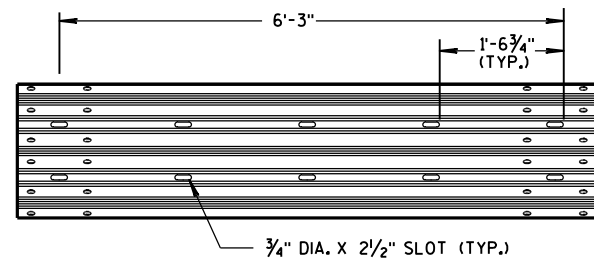
SECTION THRU THRIE  
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

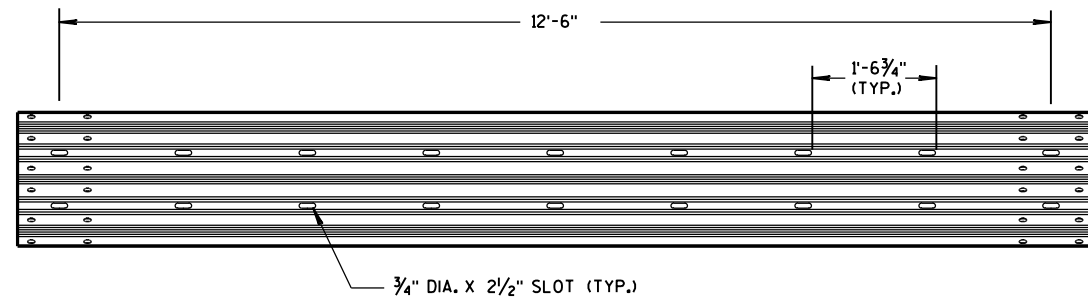
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



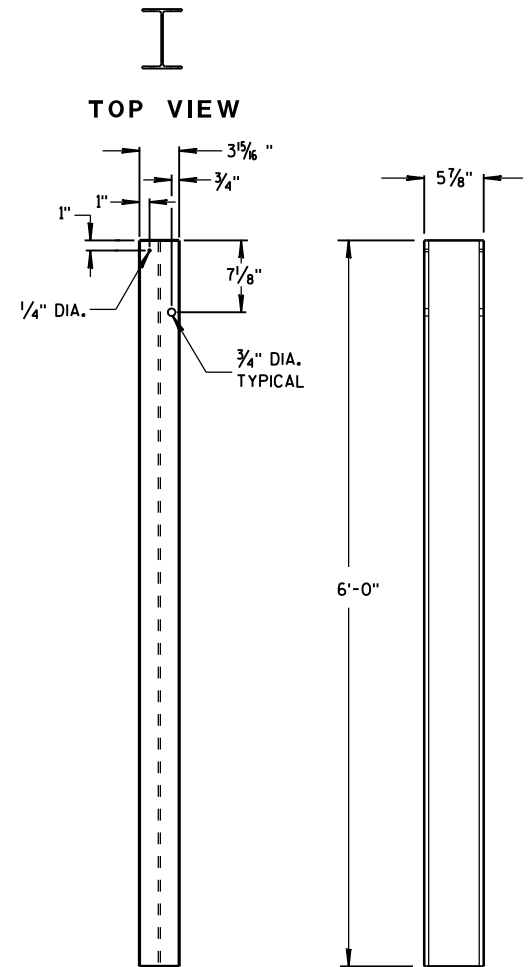
W-BEAM TO THRIE BEAM TRANSITION SECTION



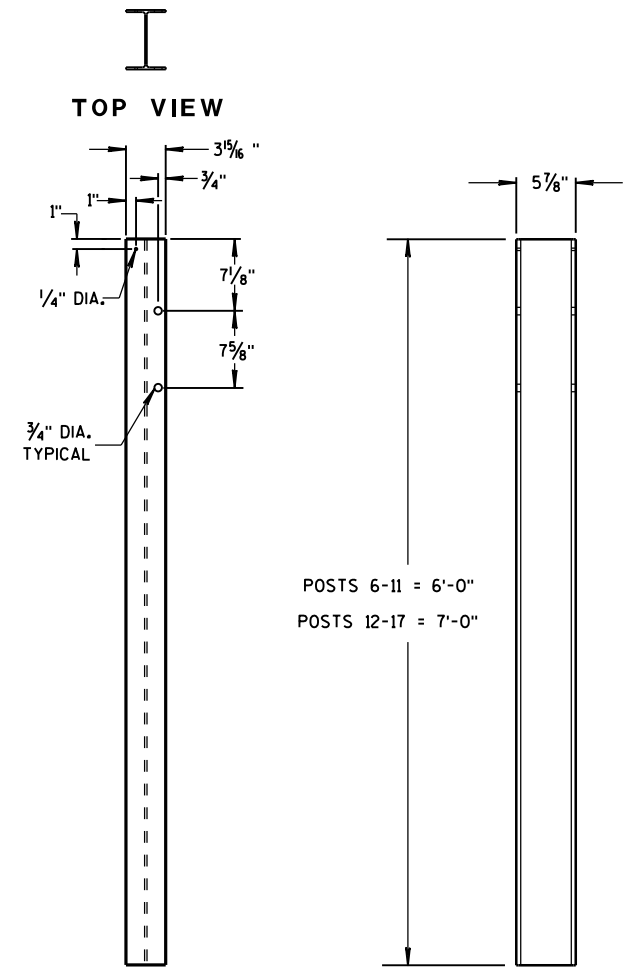
6'-3" THRIE BEAM SECTION



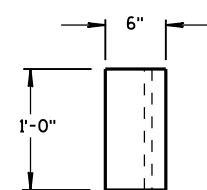
12'-6" THRIE BEAM SECTION



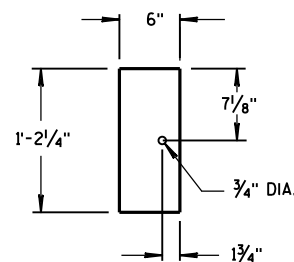
FRONT VIEW SIDE VIEW  
STEEL POSTS 1-5



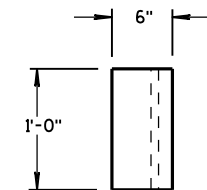
FRONT VIEW SIDE VIEW  
STEEL POSTS 6-17



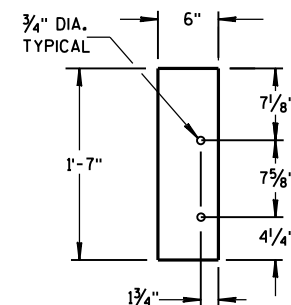
TOP VIEW ⑤



FRONT VIEW  
BLOCKOUT  
POSTS 1-5



TOP VIEW ⑤



FRONT VIEW  
BLOCKOUT  
POSTS 6-17

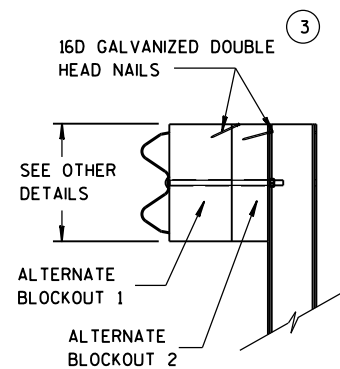
### GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

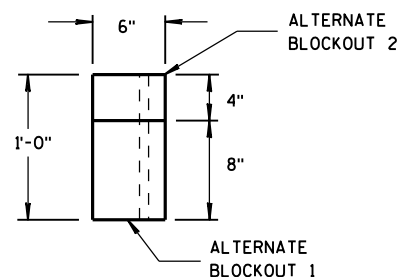
BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

③ WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

⑤ WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.



SIDE VIEW

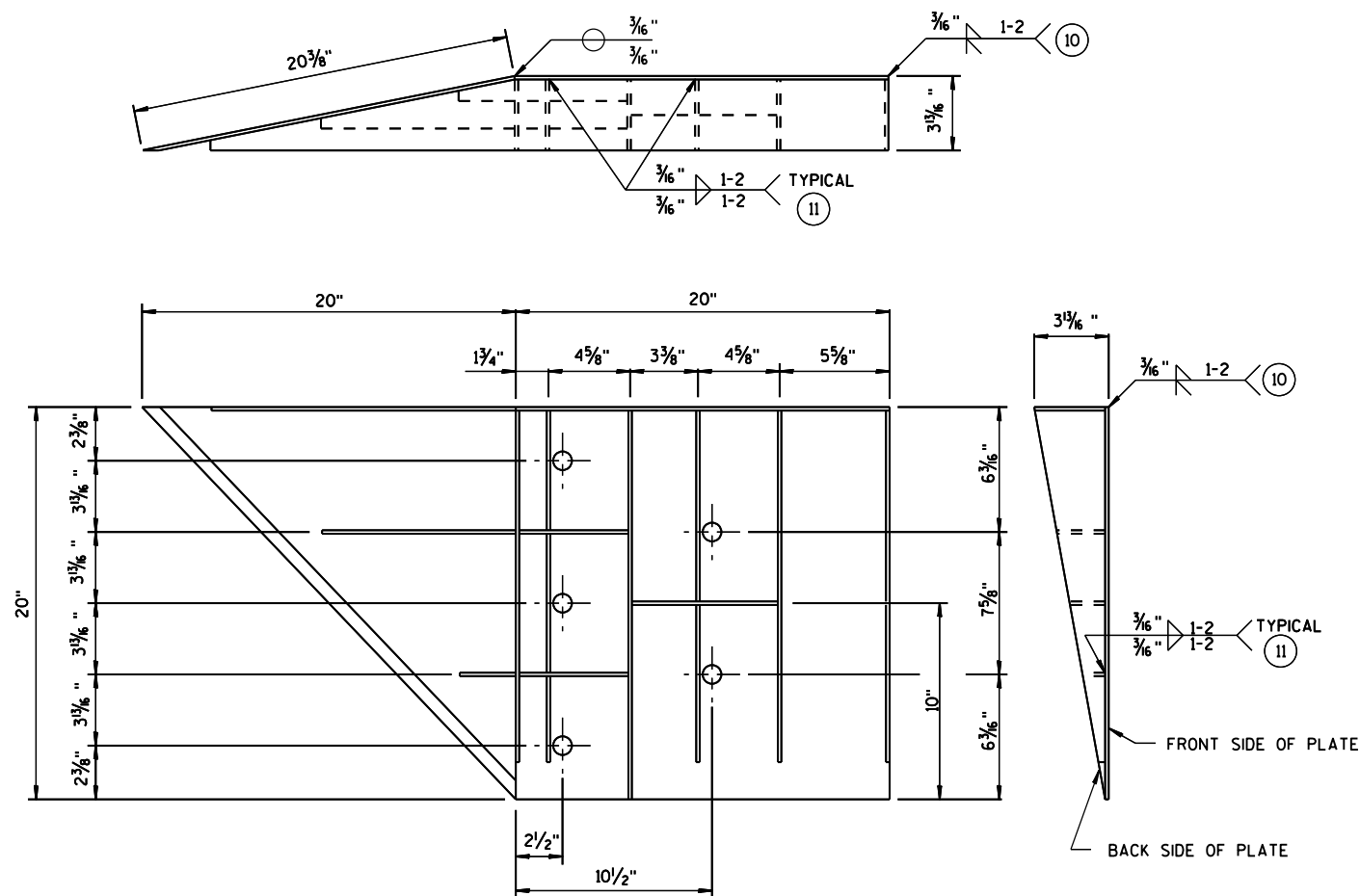


TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

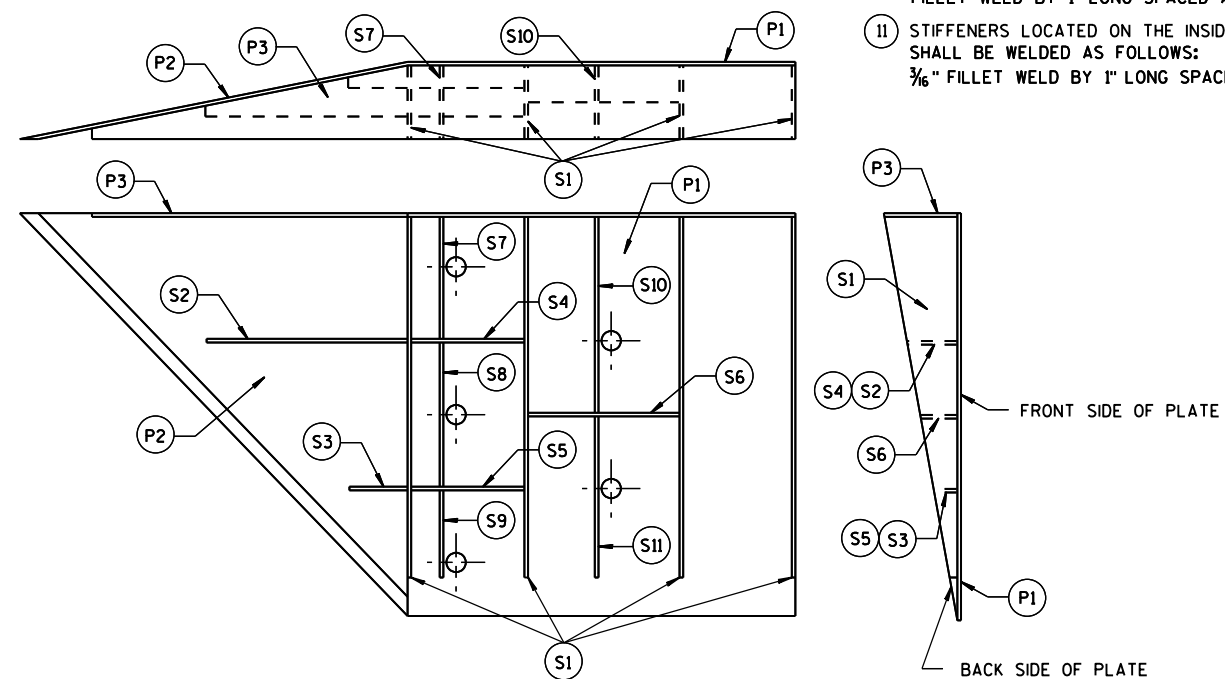
MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



### WELDING INSTRUCTION

(VIEWED FROM BACK SIDE OF PLATE)



### PLATE AND STIFFENER IDENTIFICATION

(VIEWED FROM BACK SIDE OF PLATE)

### GENERAL NOTES

COVER PLATE PANELS ARE  $\frac{3}{16}$ " THICK.

ALL STIFFENERS ARE  $\frac{1}{4}$ " THICK.

CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.

FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.

ALL HOLE DIAMETERS SHALL BE 1".

FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

- (10) STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:  
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND  $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- (11) STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:  
 $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2".

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	$\frac{3}{16}$ "
P2	1		20" x 20" x $28\frac{7}{16}$ "	$\frac{3}{16}$ "
P3	1		39" x $3\frac{5}{8}$ " x 20" x $19\frac{5}{16}$ "	$\frac{3}{16}$ "
S1	4		$18\frac{7}{16}$ " x $3\frac{5}{8}$ " x $18\frac{3}{4}$ "	$\frac{1}{4}$ "
S2	1		$10\frac{1}{4}$ " x $2\frac{1}{16}$ " x $10\frac{3}{8}$ " x $\frac{1}{2}$ "	$\frac{1}{4}$ "
S3	1		3" x $1\frac{1}{16}$ " x $3\frac{1}{8}$ " x $\frac{1}{2}$ "	$\frac{1}{4}$ "
S4	1		$6\frac{1}{8}$ " x $2\frac{1}{16}$ "	$\frac{1}{4}$ "
S5	1		$6\frac{1}{8}$ " x $1\frac{1}{16}$ "	$\frac{1}{4}$ "
S6	1		$7\frac{3}{4}$ " x $1\frac{3}{4}$ "	$\frac{1}{4}$ "
S7	1		$2\frac{9}{16}$ " x 6" x $3\frac{3}{8}$ " x $5\frac{1}{8}$ "	$\frac{1}{4}$ "
S8	1		$1\frac{1}{32}$ " x $7\frac{1}{2}$ " x $2\frac{1}{2}$ " x $7\frac{3}{8}$ "	$\frac{1}{4}$ "
S9	1		$6\frac{1}{16}$ " x $6\frac{3}{16}$ " x $1\frac{1}{32}$ "	$\frac{1}{4}$ "
S10	1		$1\frac{1}{8}$ " x $9\frac{7}{8}$ " x $3\frac{3}{8}$ " x $9\frac{1}{16}$ "	$\frac{1}{4}$ "
S11	1		$8\frac{1}{2}$ " x $8\frac{3}{4}$ " x $1\frac{1}{16}$ "	$\frac{1}{4}$ "

### SINGLE SLOPE CONNECTION PLATE

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015

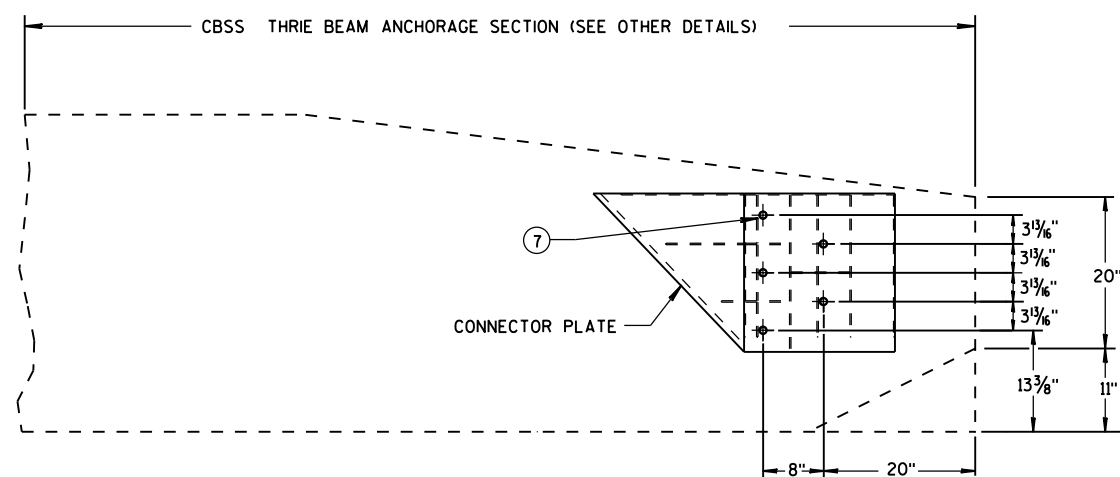
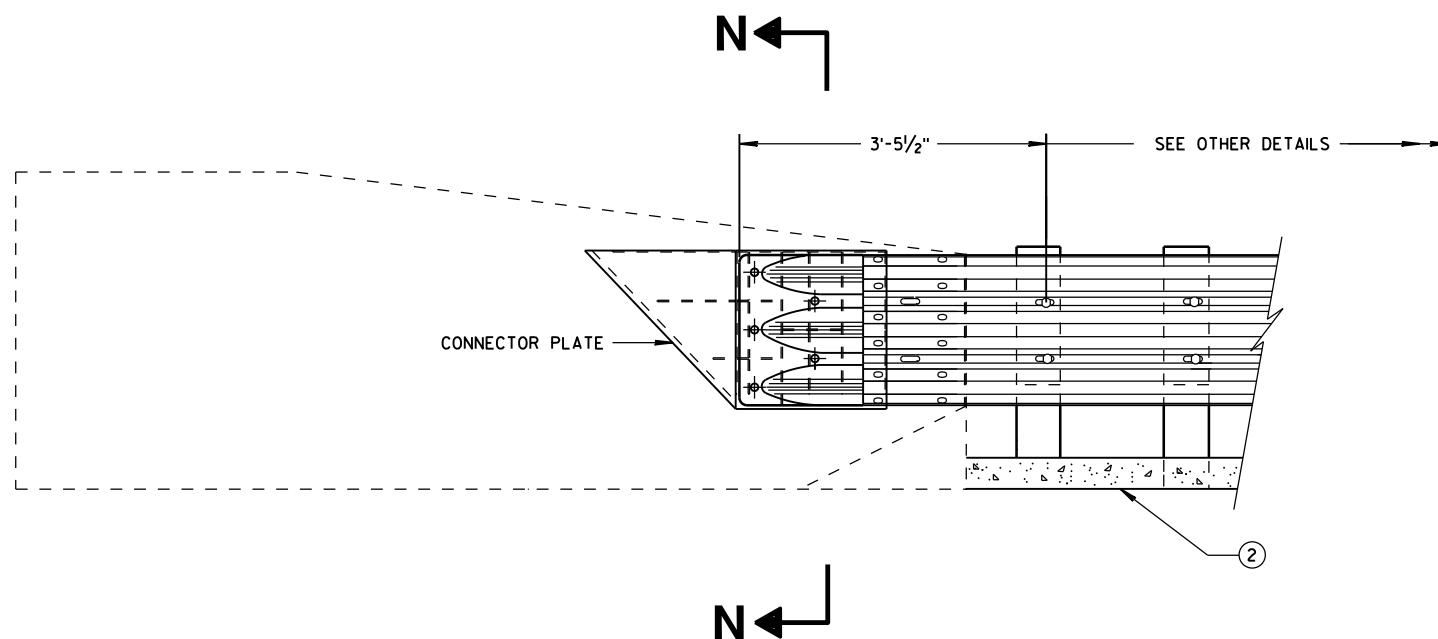
DATE

FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT  
ENGINEER

## THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER



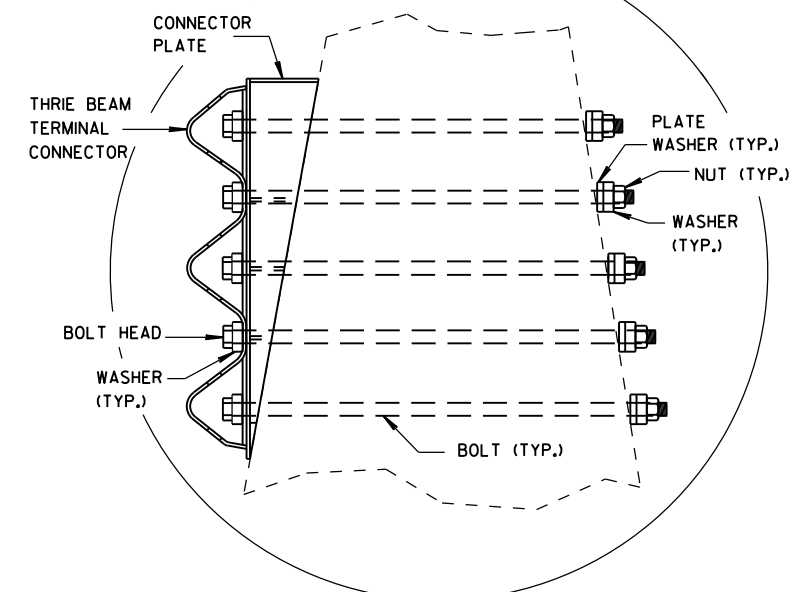
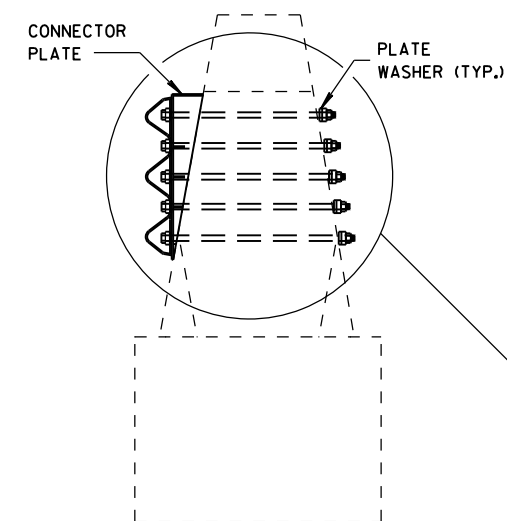
## SINGLE SLOPE CONNECTION PLATE PLACEMENT

## GENERAL NOTES

CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

(2) OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

(7) BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

June, 2015

DATE

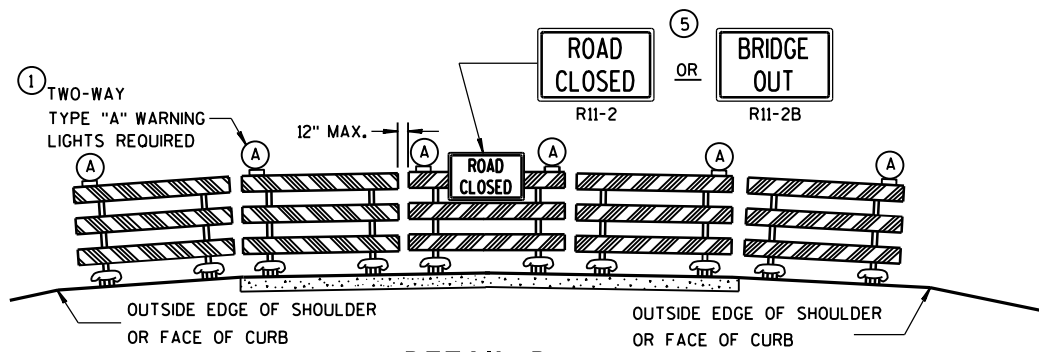
FHWA

/s/ Jerry H. Zogg

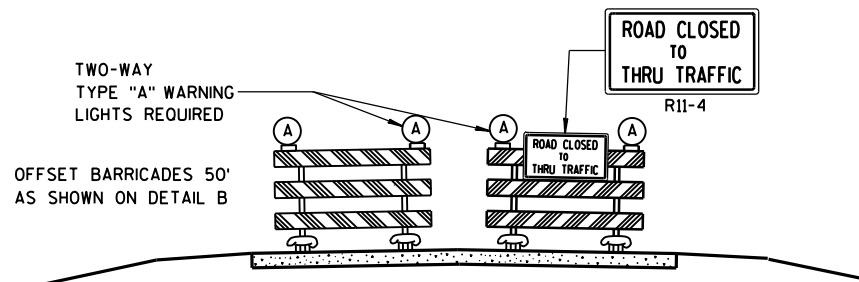
ROADWAY STANDARDS DEVELOPMENT

ENGINEER





DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW



DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

R1-1 SHALL BE 36" X 36".

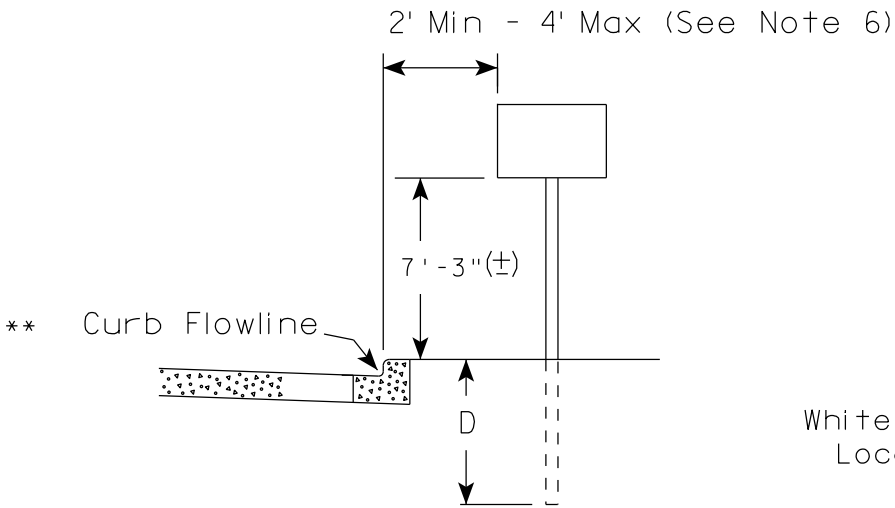
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

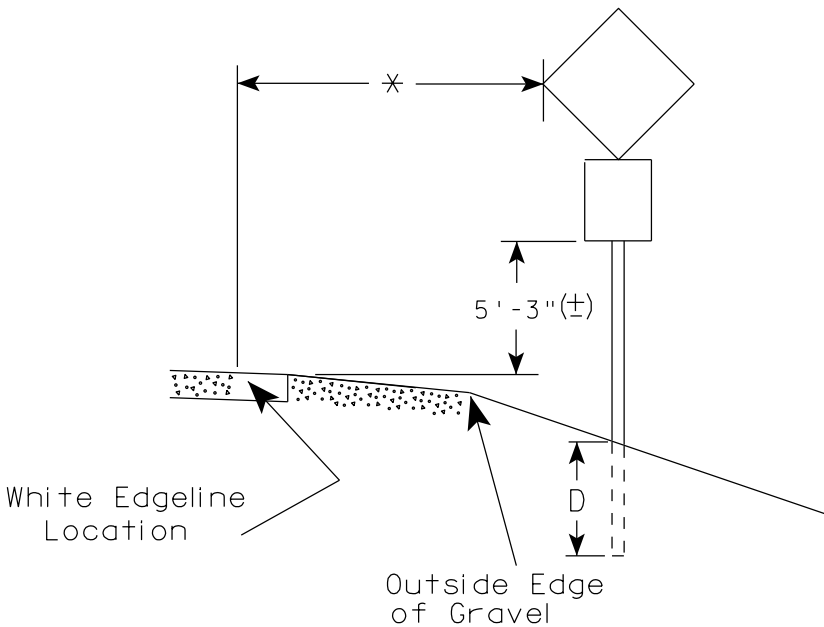
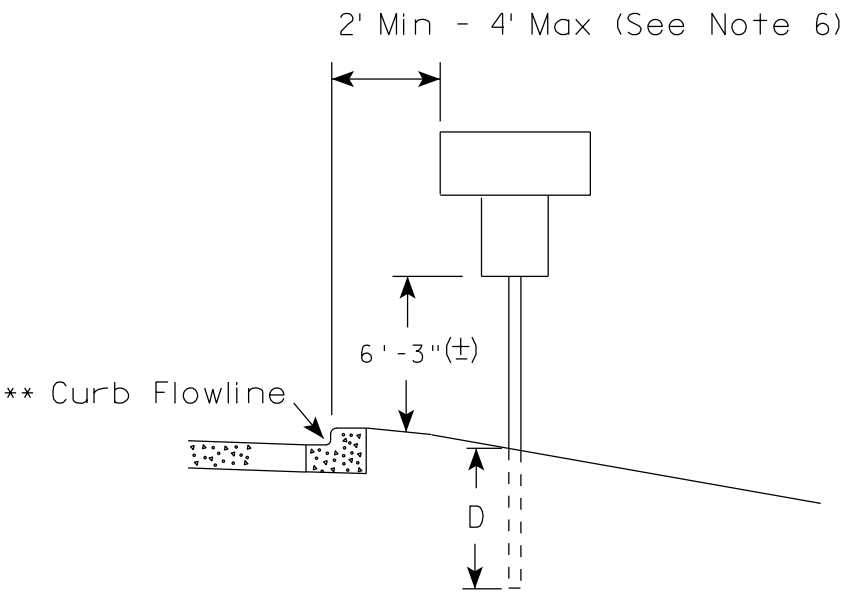
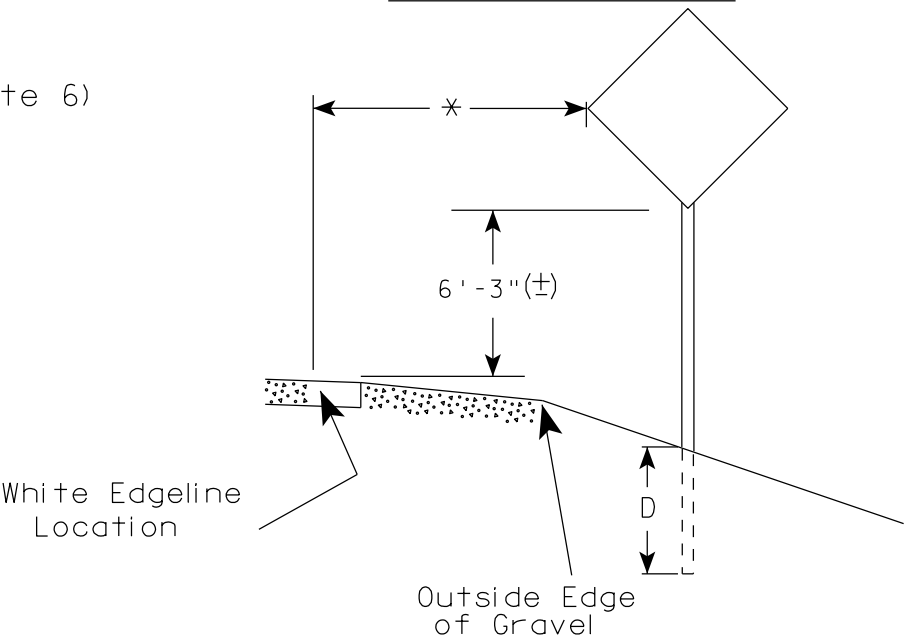
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

Sept. 2015 /S/ Peter Amokobe Atepe  
DATE STATEWIDE WORK ZONE TRAFFIC  
FHWA SAFETY ENGINEER

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

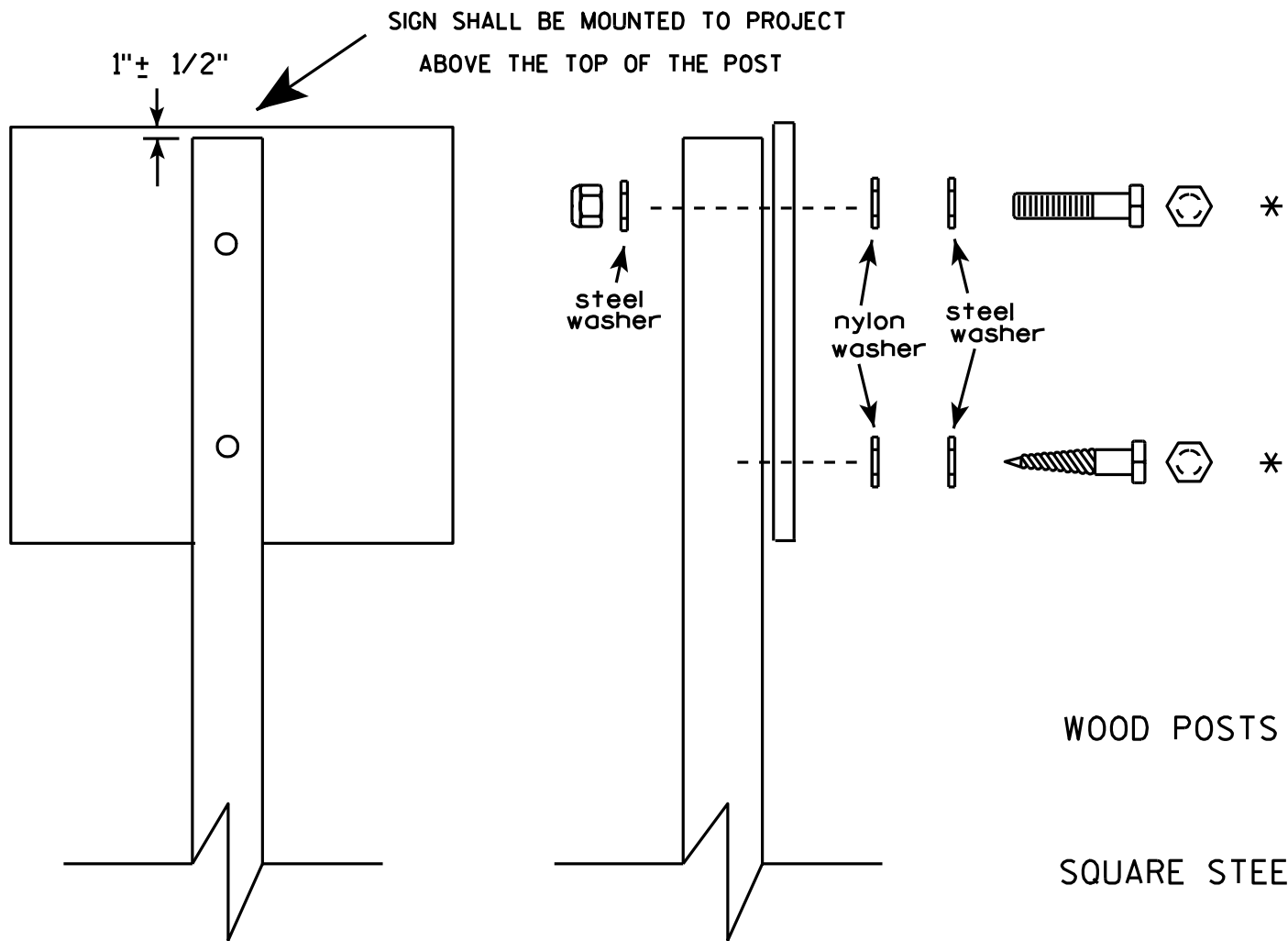
\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED  
*Matthew R. Rauch*  
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-3.20

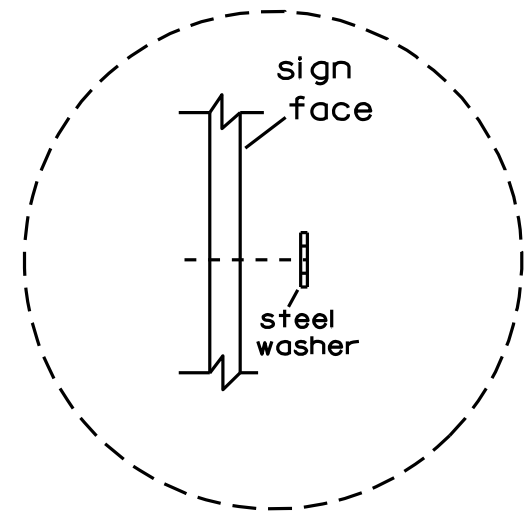


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- WOOD POSTS (4" x 4" or 4" x 6")  
LAG SCREWS - 3/8" X 3"  
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")  
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts  
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -  
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.

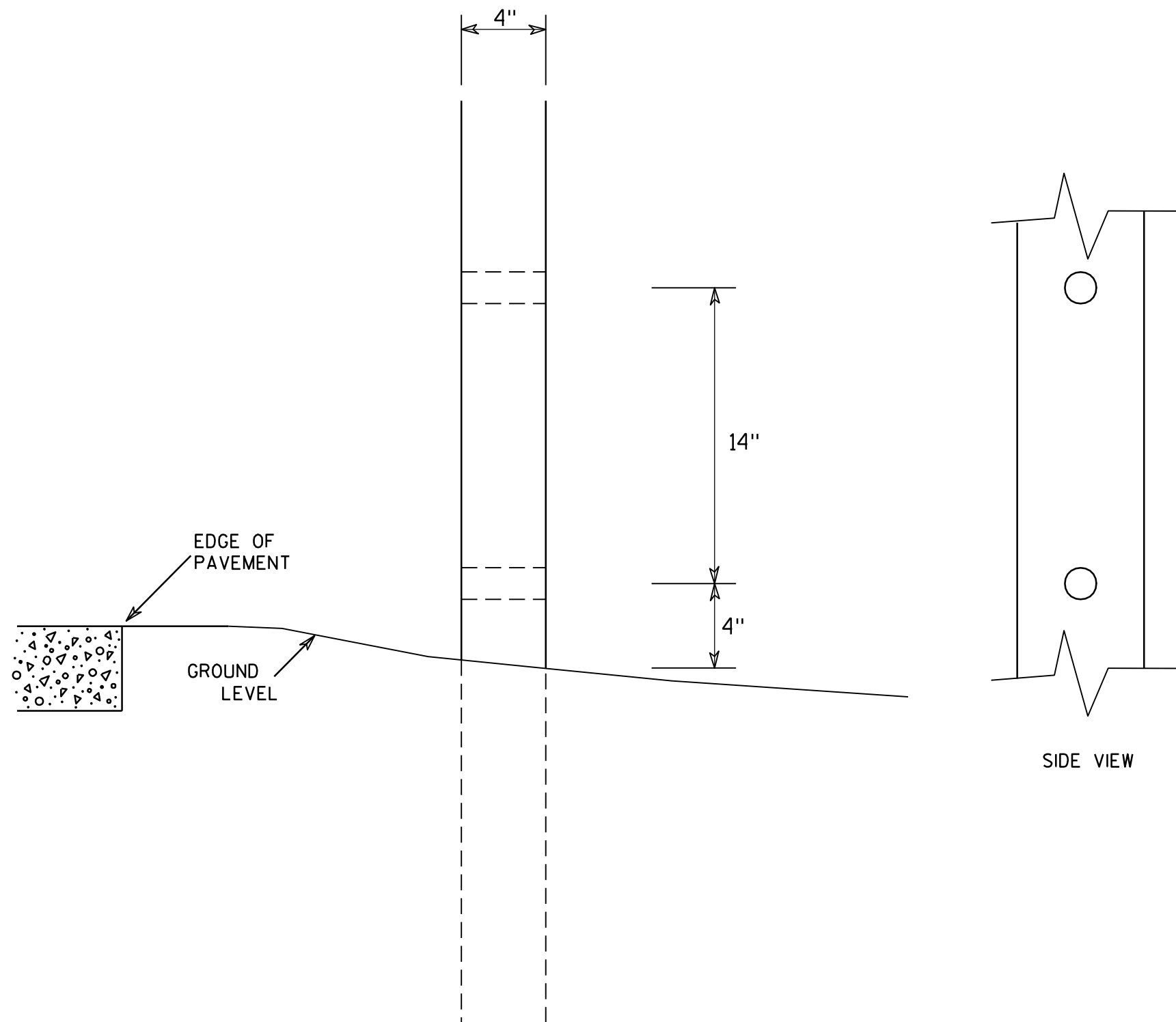


Washer Placement when Sign Has Other Than Type H or Type F Face

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7

7

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

**4 X 6 WOOD POST  
MODIFICATIONS**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

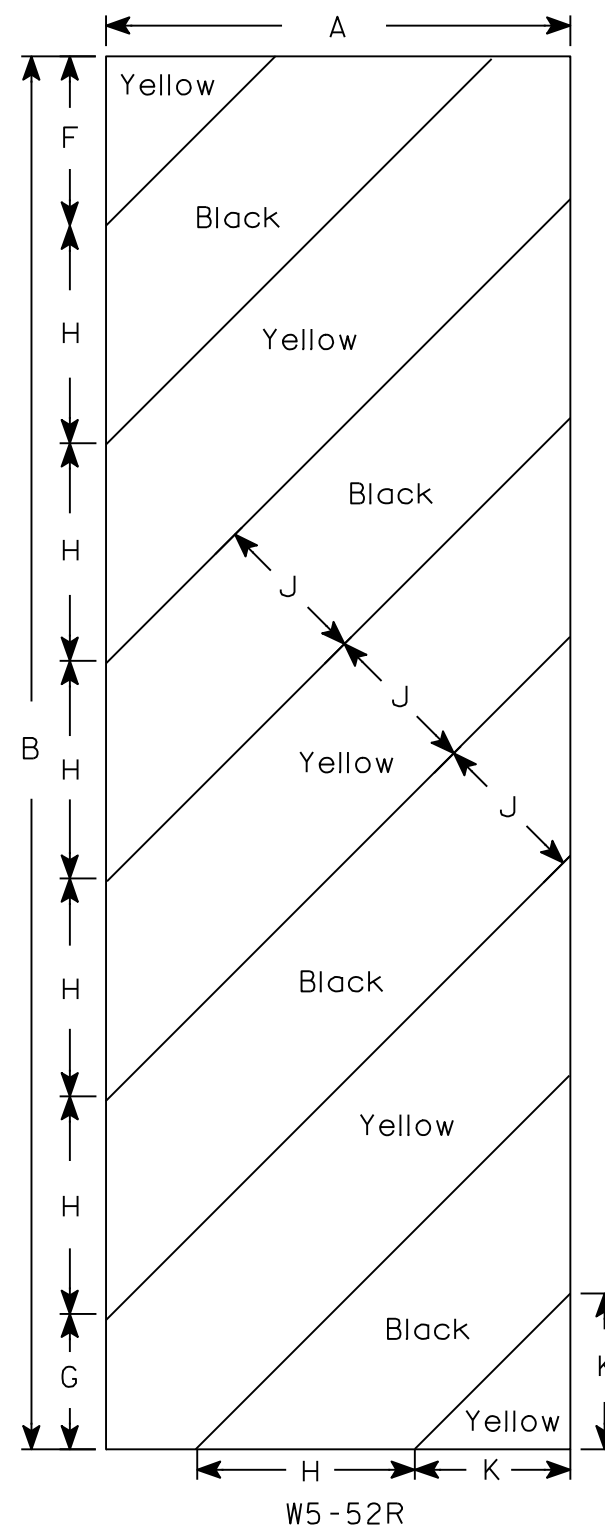
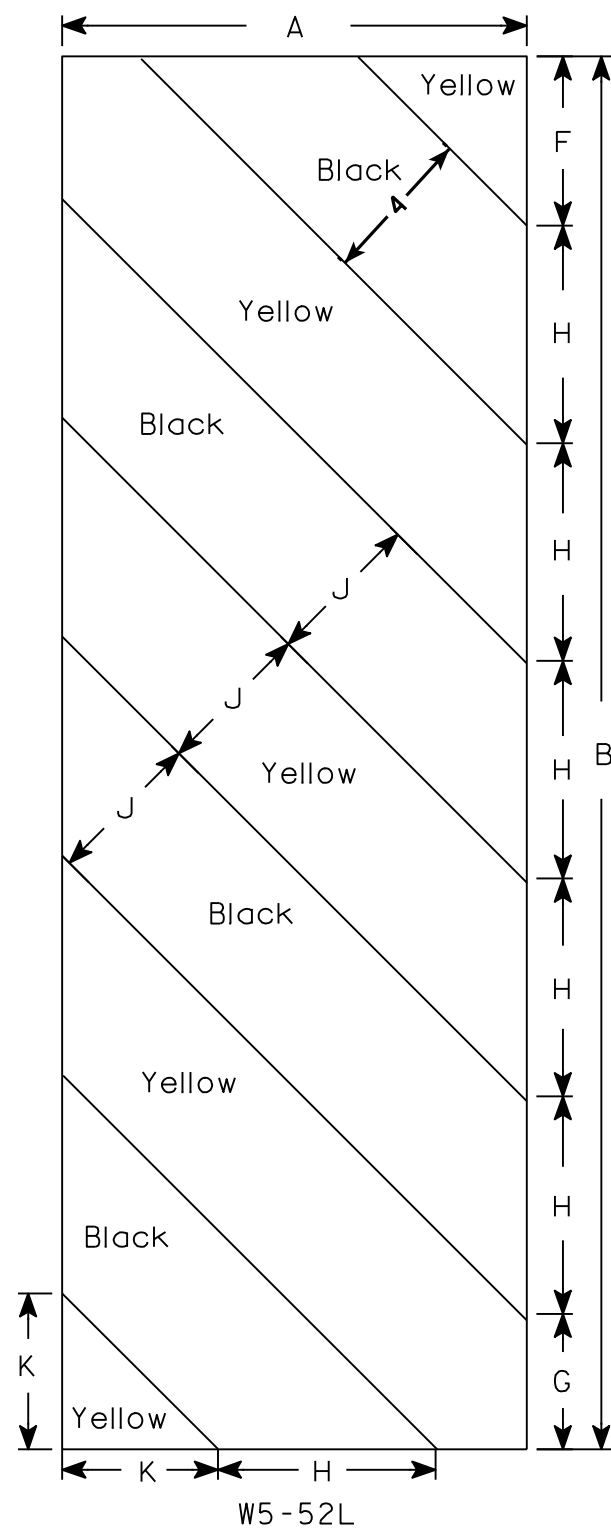
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



## NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
  - Background - Yellow
  - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch  
for State Traffic Engineer  
DATE 5/29/12 PLATE NO. W5-52.9

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



A.D.T. = 820 (2016)  
A.D.T. = 910 (2036)  
R.D.S. = 35 M.P.H.

NO.		DATE		REVISION		BY	
<p>ORIGINAL PLANS PREPARED BY</p> <p><b>AYRES ASSOCIATES</b> 3433 Oakwood Hills Parkway Eau Claire, WI 54701 www.AyresAssociates.com</p>							
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>							
ACCEPTED		<p><i>William C. Diehn</i> SDR</p>				<p>02/25/16</p>	
		CHIEF STRUCTURES DESIGN ENGINEER				DATE	
<p><b>STRUCTURE B-14-214</b></p>							
<p>CTH 0 OVER THE ASHIPPUW RIVER</p>							
COUNTY		DODGE		TOWN/CITY/VILLAGE		ASHIPPUN	
<p>DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS</p>							
DESIGNED BY		DESIGN C'D.		DRAWN BY		PLANS C'D.	
JWZ		CJM		JCK		CBM	
<p><b>GENERAL PLAN</b></p>						<p>SHEET 1 OF 11</p>	



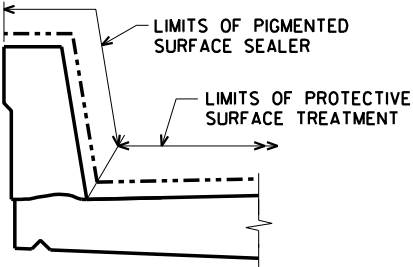
\$PRFNAME\$  
U:\41-0695\20 - Dodge Co, CTH 0 over Ashippun River\BRIDGE\410695\20\_gpf\FINAL.dgn

TOTAL ESTIMATED QUANTITIES

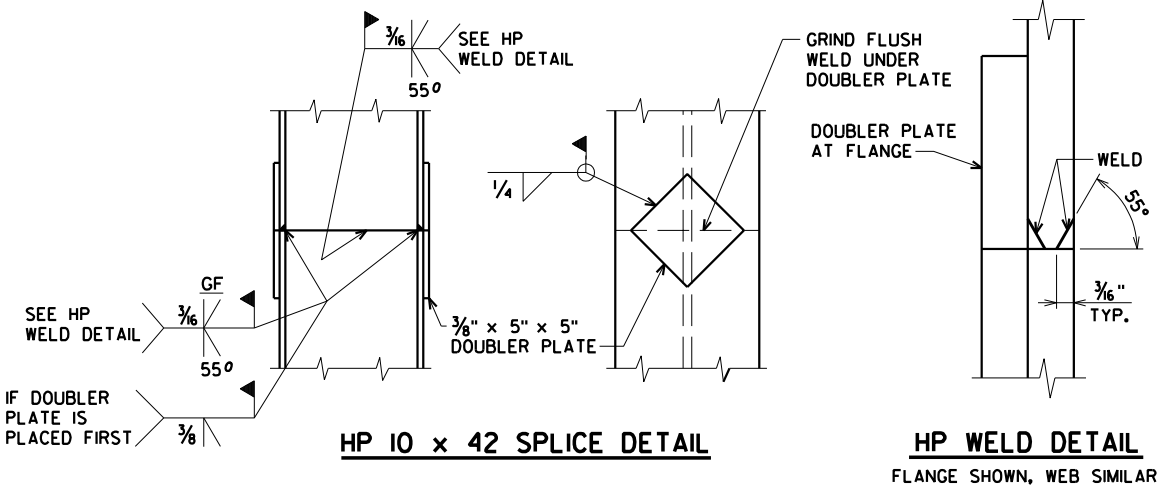
BID ITEM NUMBER	BID ITEMS	UNIT	W. ABUT.	E. ABUT.	SUPER.	TOTAL
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00	LS	-----	-----	-----	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-14-0214	LS	-----	-----	-----	1
210.0100	BACKFILL STRUCTURE	CY	110	110	-----	220
502.0100	CONCRETE MASONRY BRIDGES	CY	29	29	142	200
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-----	-----	176	176
502.3210	PIGMENTED SURFACE SEALER	SY	-----	-----	38	38
505.0400	BAR STEEL REINFORCEMENT HS STRUCTURES	LB	2,610	2,610	-----	5,220
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	810	810	24,000	25,620
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	10	10	-----	20
550.0500	PILE POINTS	EACH	6	6	-----	12
550.1100	PILING STEEL HP 10-INCH x 42 LB	LF	120	120	-----	240
606.0300	RIPRAP HEAVY	CY	60	60	-----	120
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	75	75	-----	150
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	-----	-----	4	4
645.0120	GEOTEXTILE FABRIC TYPE HR	SY	110	110	-----	220
	NON-BID ITEMS					
	FILLER	SIZE	-----	-----	-----	1/2" & 3/4"

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.  
BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.  
THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE.  
JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.  
THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.  
SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURES UNLESS OTHERWISE APPROVED BY THE ENGINEER.  
THE EXISTING GROUND LINE SHALL BE THE UPPER LIMIT FOR EXCAVATION FOR STRUCTURES.  
THE EXISTING STRUCTURE, B-14-131, TO BE REMOVED, IS A SINGLE SPAN STEEL DECK GIRDER BRIDGE, 29.5 FT. LONG WITH A 28.0 FT. CLEAR ROADWAY WIDTH.  
AT BACKFACE OF ABUTMENTS ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE.  
PROTECTIVE SURFACE TREATMENT AND PIGMENTED SURFACE SEALER ARE TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET.  
THE QUANTITY OF BACKFILL STRUCTURE, BID ITEM 210.0100, IS CALCULATED BASED ON APPLICABLE FIGURES 12.6-1 AND 12.6-2 IN THE WISCONSIN DEPARTMENT OF TRANSPORTATION BRIDGE MANUAL.



PROTECTIVE SURFACE TREATMENT AND PIGMENTED SURFACE SEALER DETAIL



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-214			
DRAWN BY JCK		PLANS CK'D. AEB	
QUANTITIES AND NOTES		SHEET 2 OF 11	

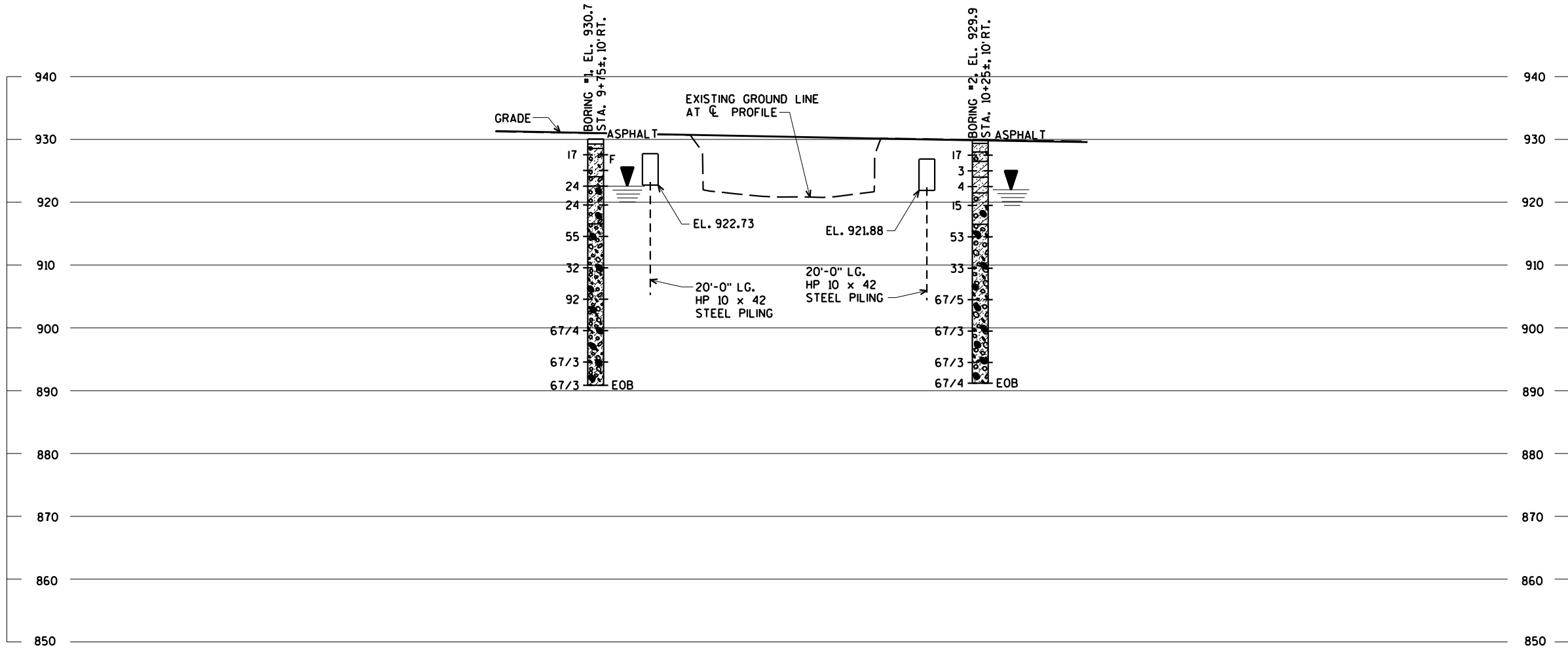
ORIGINAL PLANS PREPARED BY

**AYRES**  
ASSOCIATES

3433 Oakwood Hills Parkway  
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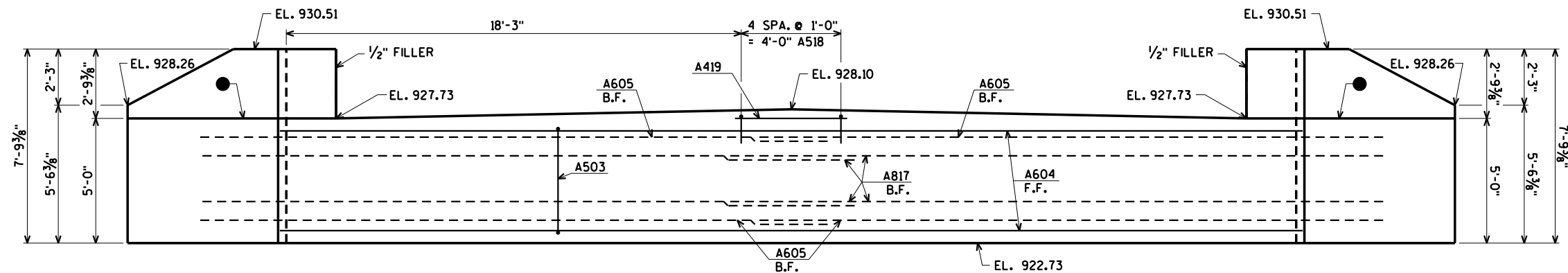
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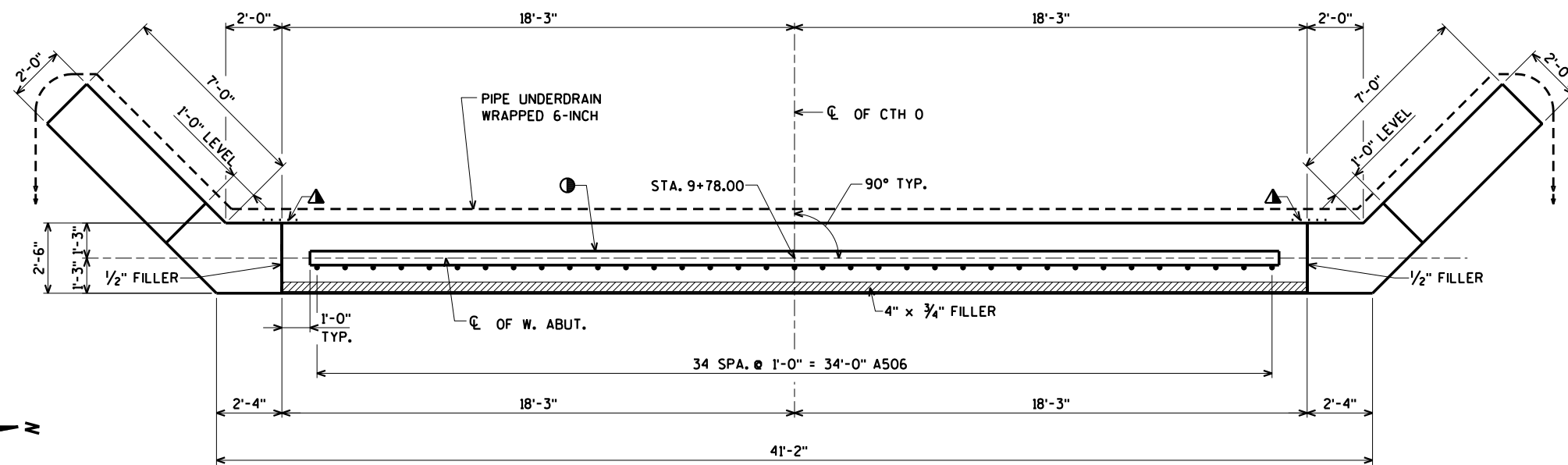
STATE PROJECT NUMBER			
3934-00-74			
ABBREVIATIONS			
F — FINE WS — WEATHERED	M — MEDIUM	C — COARSE SO — SOUND	
MATERIAL SYMBOLS			
TOPSOIL	SILT	SANDSTONE	
SAND	PEAT	LIMESTONE	
GRAVEL	CLAY	IGNEOUS ROCK	
LEGEND OF PROBING			
PROBING NO. STA. ELEVATION 95/6=95 BLOWS FOR 6" PENETRATION PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT. 7 AVERAGE BLOWS PER FOOT REFUSAL 95/6			
LEGEND OF BORING			
BORING NO. STA. ELEV. UNCONFINED STRENGTH → 7.7 BLOWS PER FT. USING 140# WT. FALLING 30" WASH SAMPLE SHELBY TUBE — S.T. GROUND WATER ELEVATION NO GROUND WATER OBSERVED ABOVE THIS ELEVATION SANDY GRAVEL F. BOULDERS OR COBBLES SAND SILTY CLAY SO LIMESTONE			
UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.			
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION			
TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.			
NO. DATE REVISION BY			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-0214			
DRAWN BY JCK		PLANS CK'D. AEB	
SUBSURFACE EXPLORATION		SHEET 3 OF 11	

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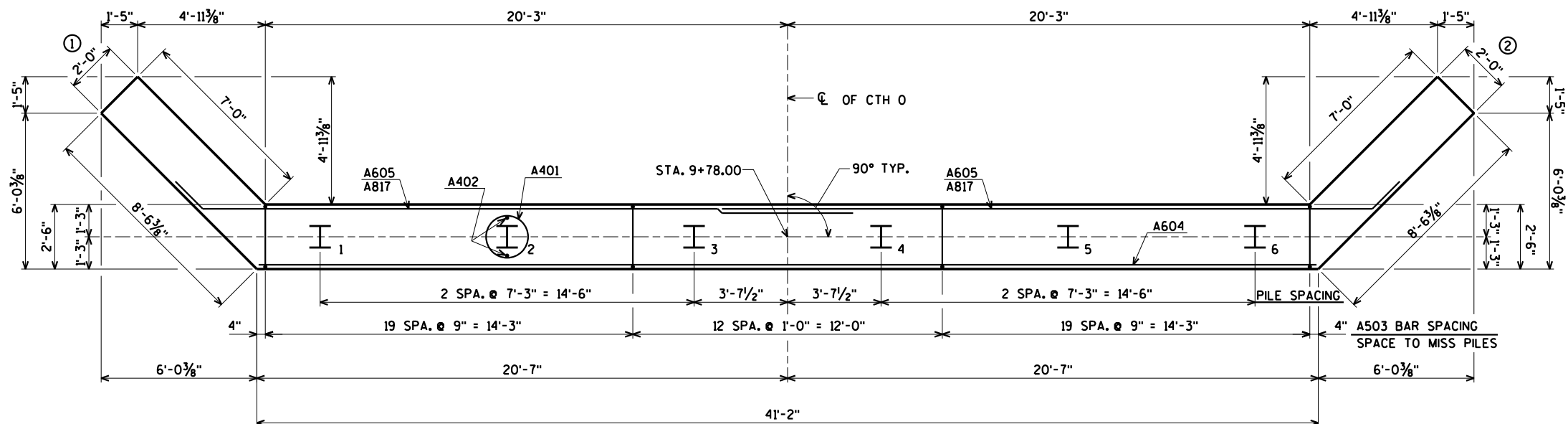


**ELEVATION**  
(LOOKING WEST)

NOTE: SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)



**PLAN**



**PILE LAYOUT**

● OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F.

① KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

▲ VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING WALL.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

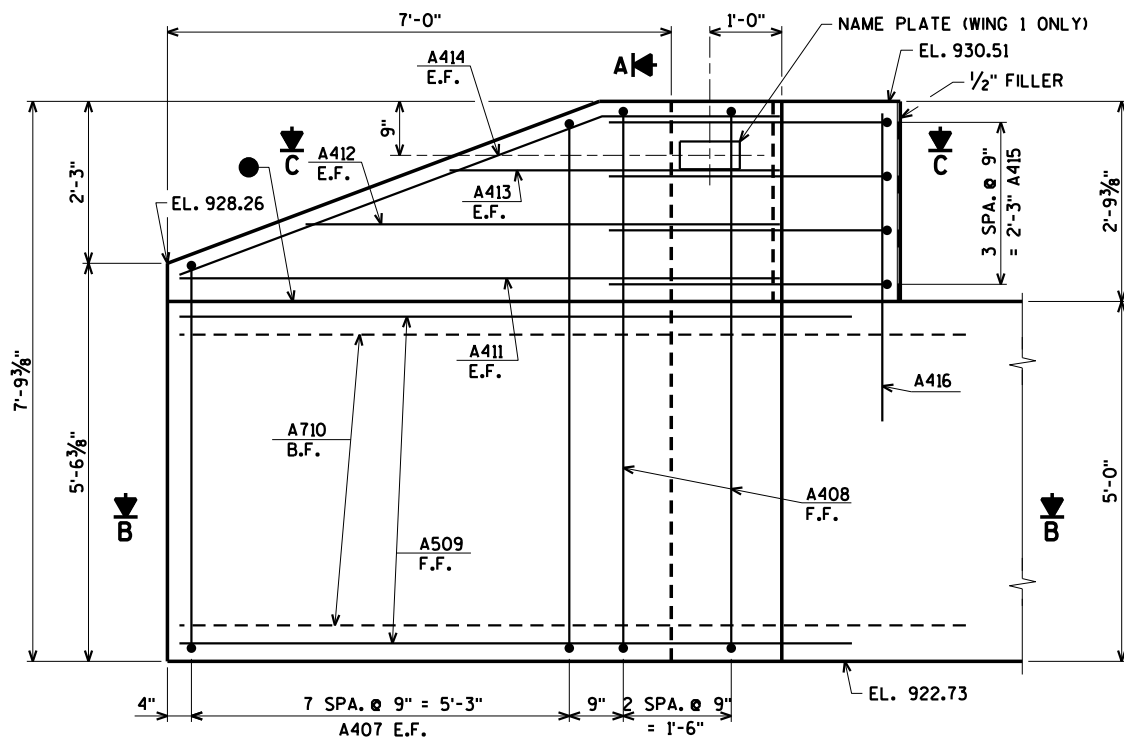
F.F. DENOTES FRONT FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-214			
DRAWN BY JCK		PLANS CK'D. AEB	
WEST ABUTMENT		SHEET 4 OF 11	

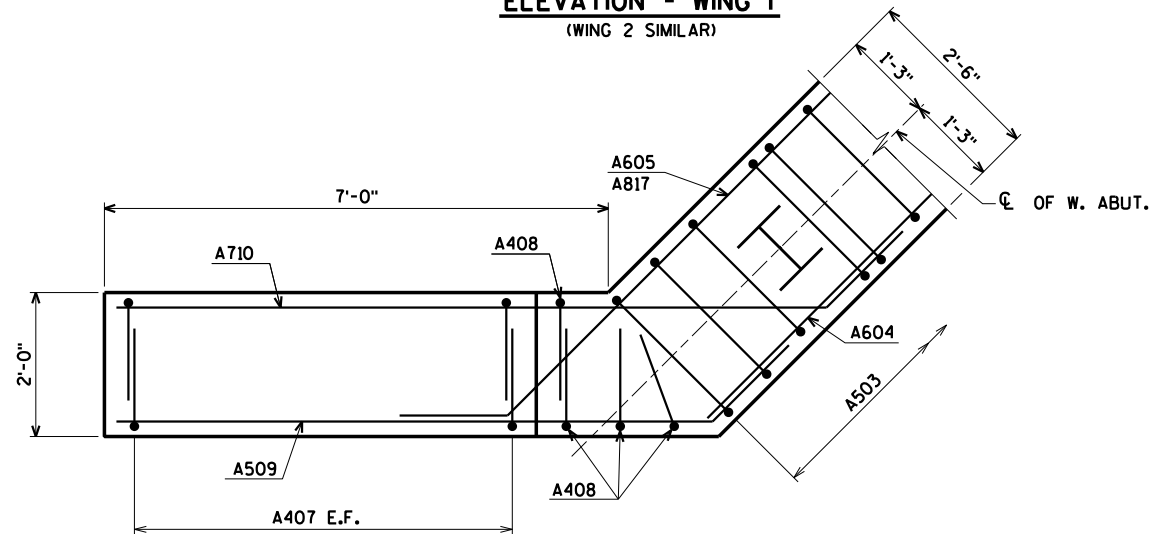
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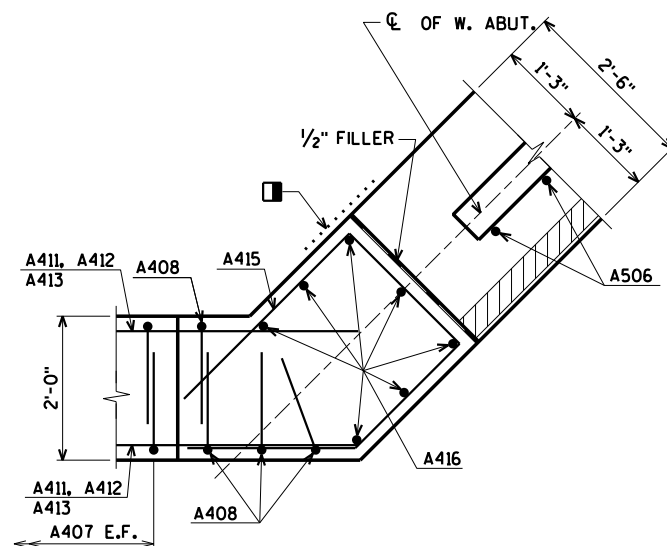
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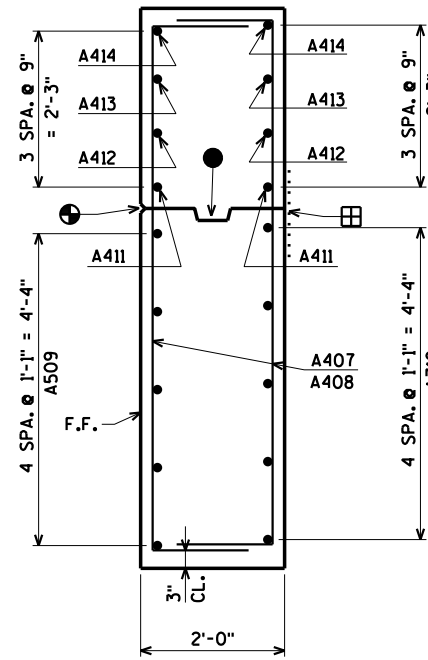
ELEVATION - WING I  
(WING 2 SIMILAR)



SECTION B

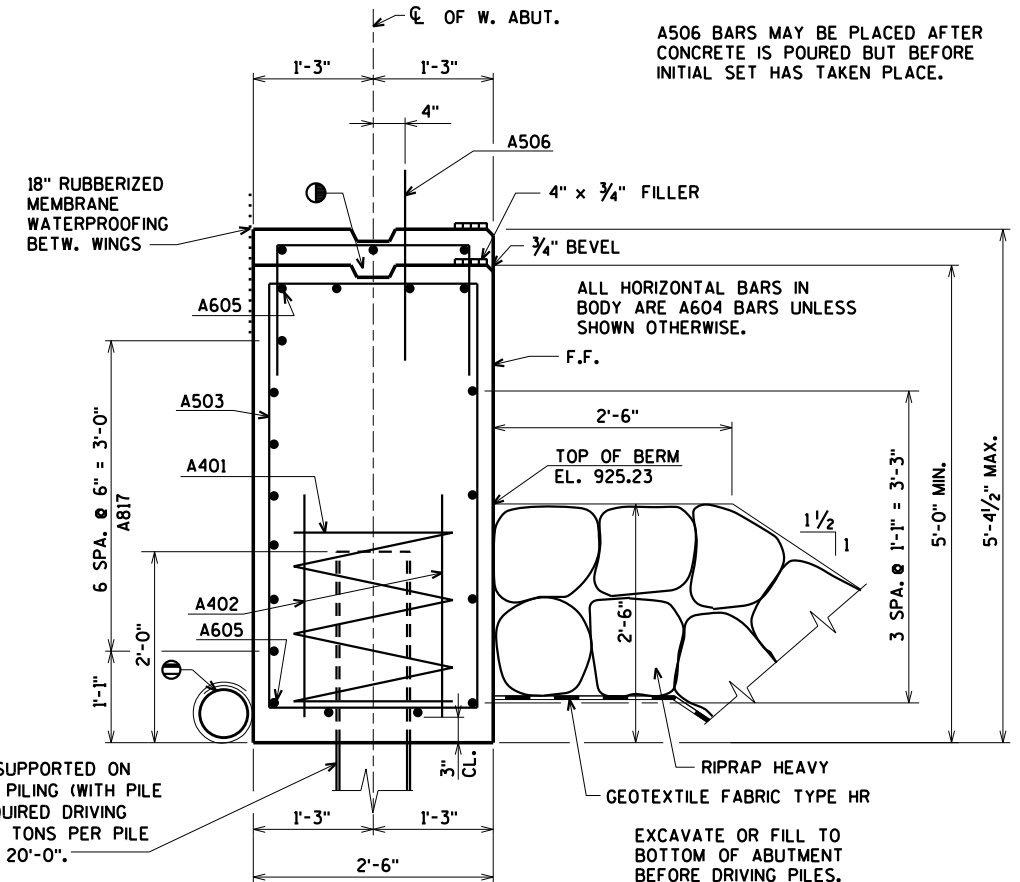


SECTION C

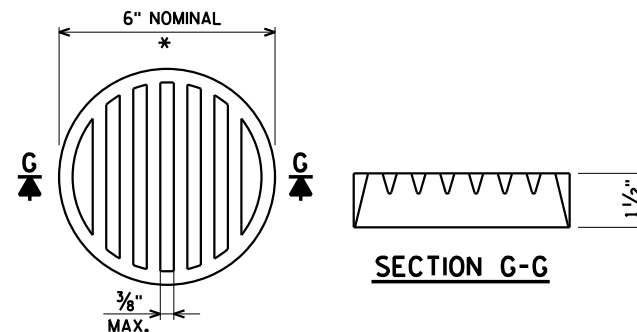


SECTION A

ABUTMENT TO BE SUPPORTED ON HP 10 x 42 STEEL PILING (WITH PILE POINTS) WITH A REQUIRED DRIVING RESISTANCE OF 150 TONS PER PILE ESTIMATED LENGTH 20'-0".



TYPICAL SECTION THRU BODY



\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH SHEET METAL SCREWS.

RODENT SHIELD DETAIL

PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

18" RUBBERIZED MEMBRANE WATERPROOFING ON BACK FACE. NOT REQUIRED IF CONST. JT. IS NOT USED.

OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F.

3/4" 'V' GROOVE ON F.F. OF WING WALL NOT REQUIRED IF CONST. JT. IS NOT USED.

18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING WALL.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

E.F. DENOTES EACH FACE

F.F. DENOTES FRONT FACE

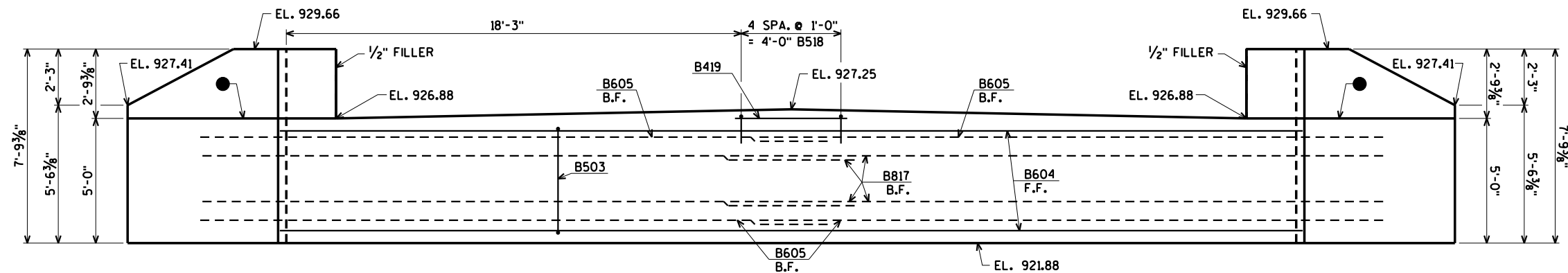
ORIGINAL PLANS PREPARED BY  
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3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
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STATE PROJECT NUMBER

3934-00-74

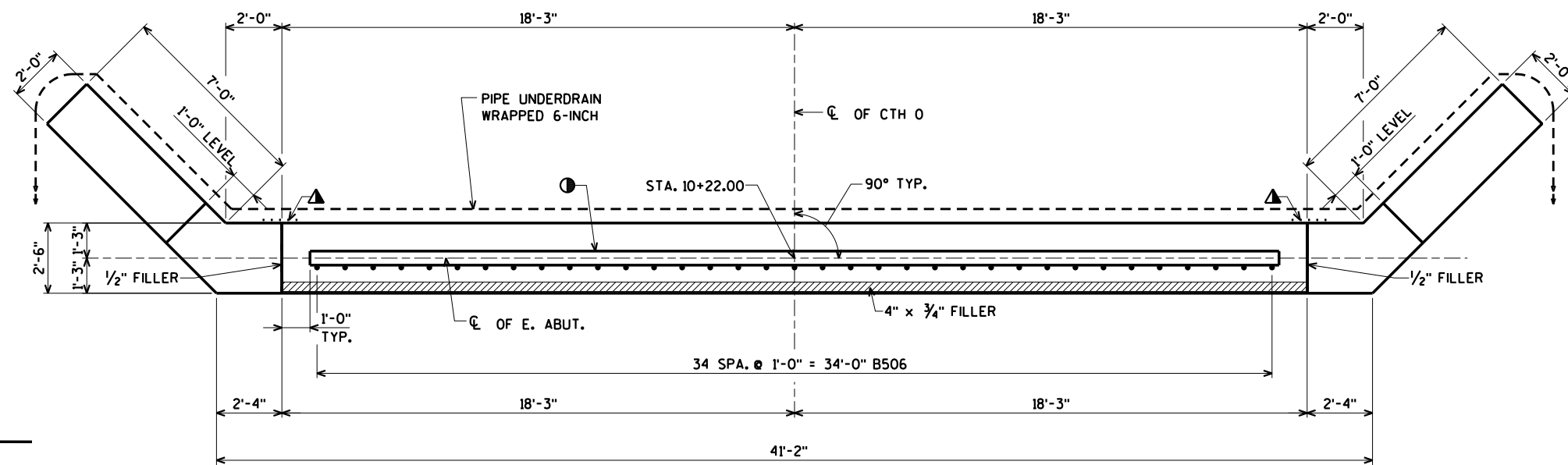
A506 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-214			
DRAWN BY JCK		PLANS CK'D. AEB	
WEST ABUTMENT WING DETAILS			SHEET 5 OF 11

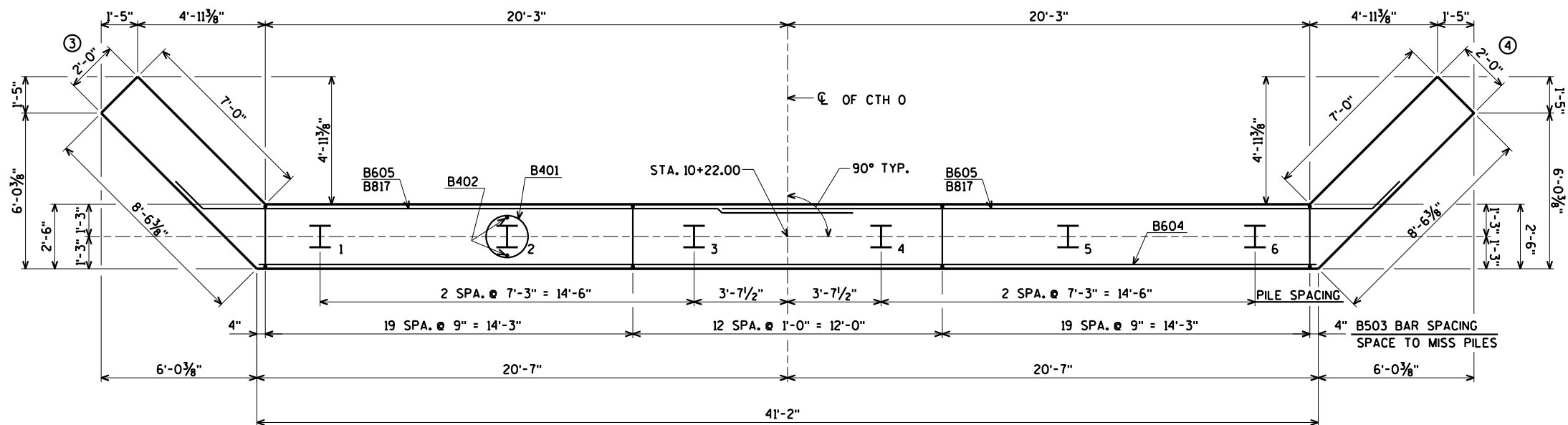


**ELEVATION**  
(LOOKING EAST)

NOTE: SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)



**PLAN**



**PILE LAYOUT**

● OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F.

① KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

▲ VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING WALL.

FOR PILE SPlice DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

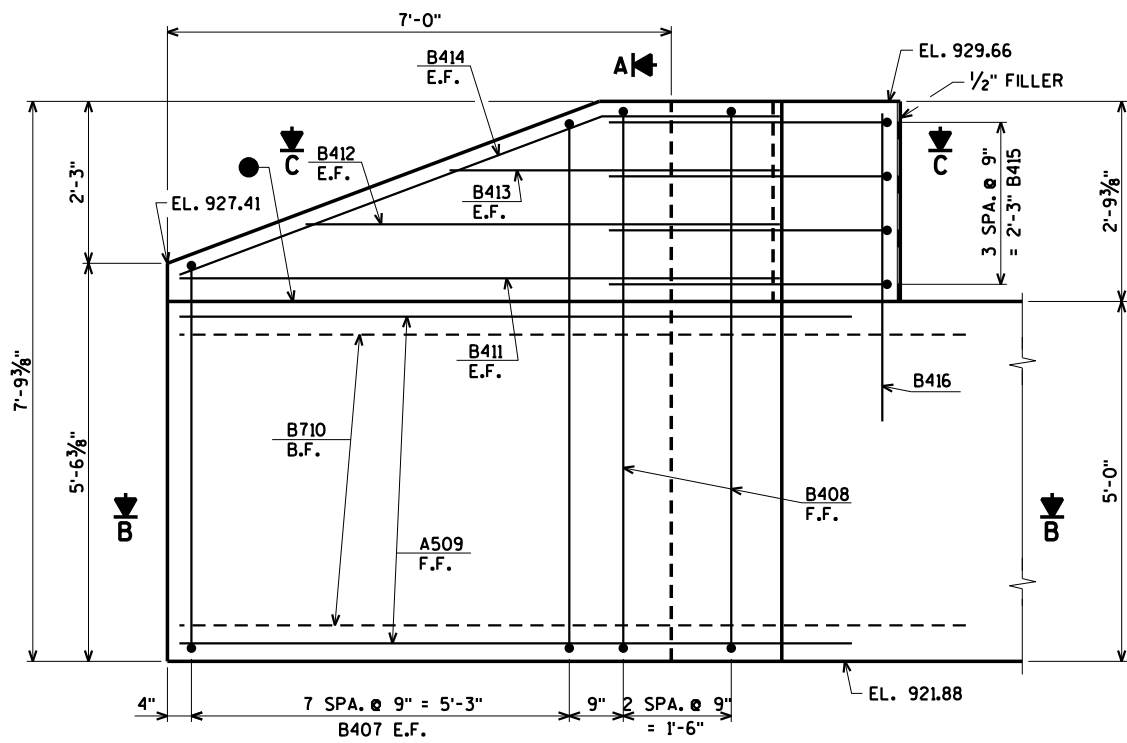
F.F. DENOTES FRONT FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-214			
DRAWN BY JCK		PLANS CK'D. AEB	
EAST ABUTMENT			SHEET 6 OF 11

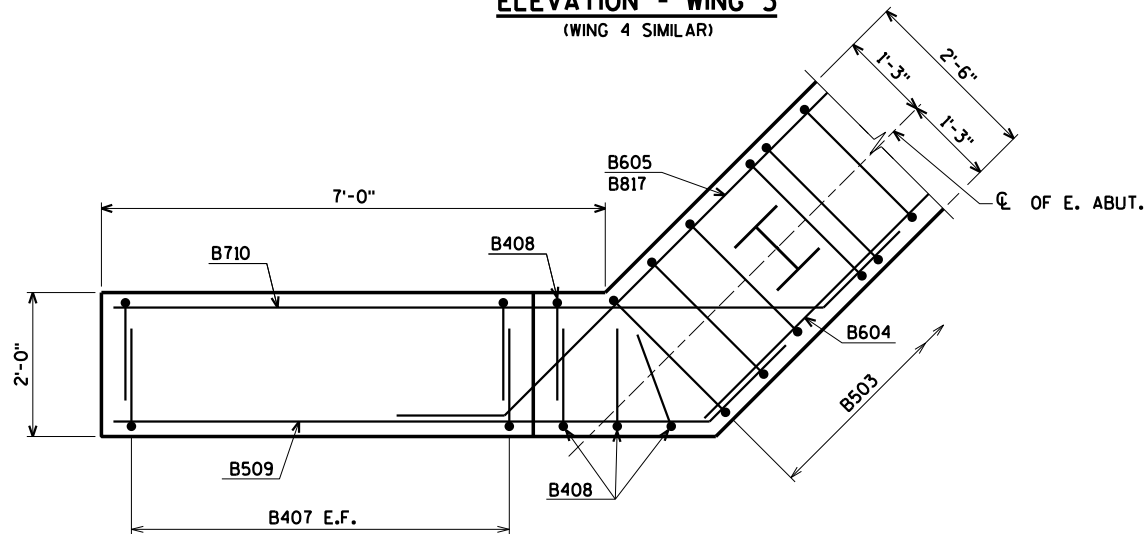
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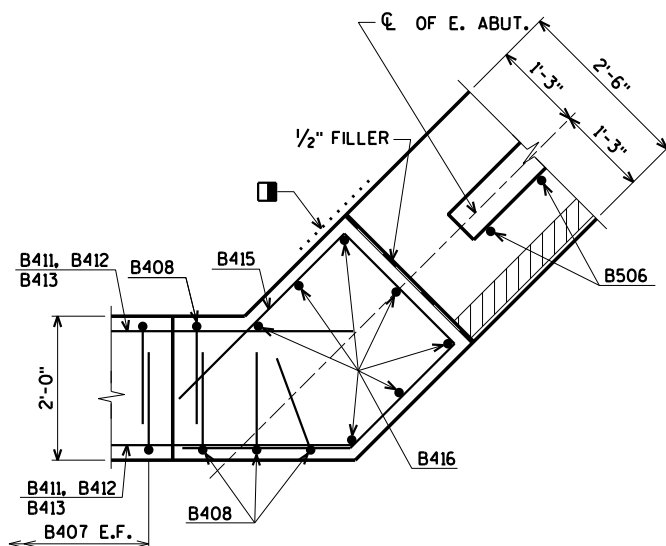
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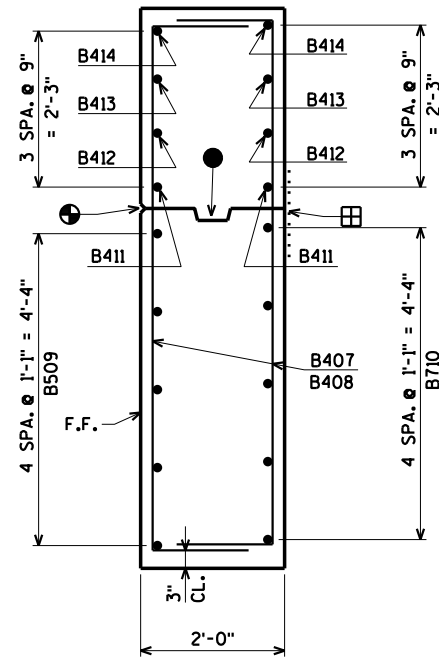
ELEVATION - WING 3  
(WING 4 SIMILAR)



SECTION B

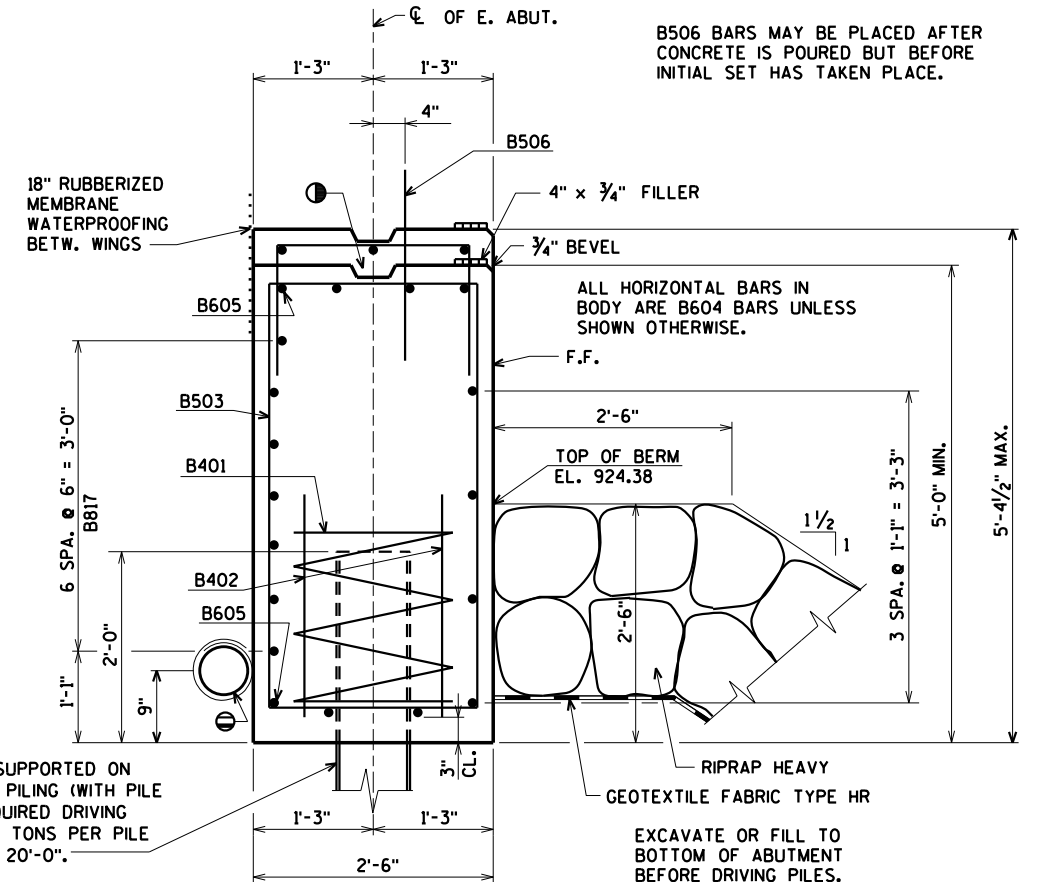


SECTION C

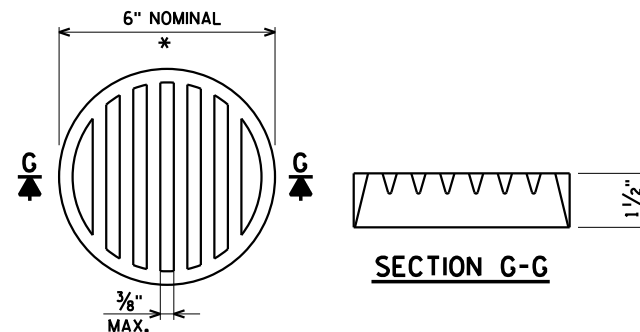


SECTION A

ABUTMENT TO BE SUPPORTED ON HP 10 x 42 STEEL PILING (WITH PILE POINTS) WITH A REQUIRED DRIVING RESISTANCE OF 150 TONS PER PILE ESTIMATED LENGTH 20'-0".



TYPICAL SECTION THRU BODY



\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH SHEET METAL SCREWS.

RODENT SHIELD DETAIL

PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.

KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

18" RUBBERIZED MEMBRANE WATERPROOFING ON BACK FACE. NOT REQUIRED IF CONST. JT. IS NOT USED.

OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F.

3/4" V-GROOVE ON F.F. OF WING WALL NOT REQUIRED IF CONST. JT. IS NOT USED.

18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING WALL.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

E.F. DENOTES EACH FACE

F.F. DENOTES FRONT FACE

ORIGINAL PLANS PREPARED BY  
**AYRES ASSOCIATES**  
3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-214			
DRAWN BY JCK		PLANS CK'D. AEB	
EAST ABUTMENT WING DETAILS			SHEET 7 OF 11

\$PRFNAME\$  
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BILL OF BARS - WEST ABUTMENT

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	2,610# UNCOATED 810# COATED
							LOCATION
A401		6	28-0	X			BODY @ PILES
A402		12	2-3				BODY @ PILES
A503		51	13-10	X			BODY VERT.
A604		9	41-0				BODY HORIZ. F.F.
A605		4	25-8	X			BODY HORIZ. B.F.
A506	X	35	2-0				BODY DOWELS
A407	X	32	8-8	X		⊗	WINGS 1 & 2 VERT. E.F.
A408	X	8	9-10	X			WINGS 1 & 2 VERT. E.F.
A509	X	10	9-9	X			WINGS 1 & 2 HORIZ. F.F.
A710	X	10	11-4	X			WINGS 1 & 2 HORIZ. B.F.
A411	X	4	8-4				WINGS 1 & 2 HORIZ. E.F.
A412	X	4	6-7				WINGS 1 & 2 HORIZ. E.F.
A413	X	4	4-7				WINGS 1 & 2 HORIZ. E.F.
A414	X	4	8-8	X			WINGS 1 & 2 DIAG. E.F.
A415	X	8	8-5	X			WINGS 1 & 2 HORIZ.
A416	X	14	4-3				WINGS 1 & 2 VERT.
A817		14	26-11	X			BODY HORIZ. B.F.
A518		5	4-9	X			BODY VERT. TOP
A419		3	4-6				BODY HORIZ. TOP

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

⊗ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

B.F. DENOTES BACK FACE

E.F. DENOTES EACH FACE

F.F. DENOTES FRONT FACE

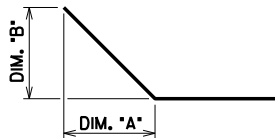
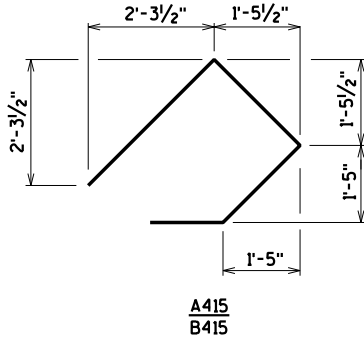
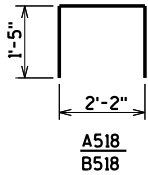
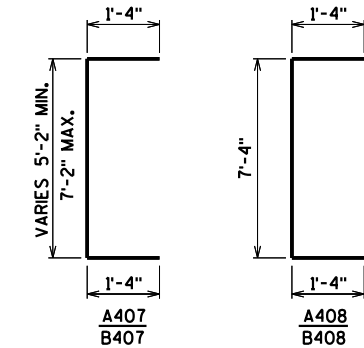
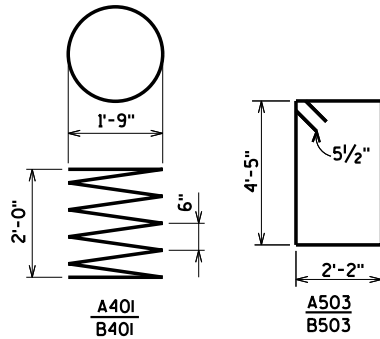
BAR SERIES TABLE

BAR MARK	NO REQ'D.	LENGTH
A407	4 SERIES OF 8	7'-8" TO 9'-8"
B407	4 SERIES OF 8	7'-8" TO 9'-8"

BUNDLE AND TAG EACH SERIES SEPARATELY.

BILL OF BARS - EAST ABUTMENT

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	2,610# UNCOATED 810# COATED
							LOCATION
B401		6	28-0	X			BODY @ PILES
B402		12	2-3				BODY @ PILES
B503		51	13-10	X			BODY VERT.
B604		9	41-0				BODY HORIZ. F.F.
B605		4	25-8	X			BODY HORIZ. B.F.
B506	X	35	2-0				BODY DOWELS
B407	X	32	8-8	X		⊗	WINGS 3 & 4 VERT. E.F.
B408	X	8	9-10	X			WINGS 3 & 4 VERT. E.F.
B509	X	10	9-9	X			WINGS 3 & 4 HORIZ. F.F.
B710	X	10	11-4	X			WINGS 3 & 4 HORIZ. B.F.
B411	X	4	8-4				WINGS 3 & 4 HORIZ. E.F.
B412	X	4	6-7				WINGS 3 & 4 HORIZ. E.F.
B413	X	4	4-7				WINGS 3 & 4 HORIZ. E.F.
B414	X	4	8-8	X			WINGS 3 & 4 DIAG. E.F.
B415	X	8	8-5	X			WINGS 3 & 4 HORIZ.
B416	X	14	4-3				WINGS 3 & 4 VERT.
B817		14	26-11	X			BODY HORIZ. B.F.
B518		5	4-9	X			BODY VERT. TOP
B419		3	4-6				BODY HORIZ. TOP



BAR NO.	DIM. "A"	DIM. "B"
A605	1'-0 3/4"	1'-0 3/4"
A509	1'-0 3/4"	1'-0 3/4"
A710	1'-0 3/4"	1'-0 3/4"
A414	5'-10"	2'-3"
A817	1'-0 3/4"	1'-0 3/4"
B605	1'-0 3/4"	1'-0 3/4"
B509	1'-0 3/4"	1'-0 3/4"
B710	1'-0 3/4"	1'-0 3/4"
B414	5'-10"	2'-3"
B817	1'-0 3/4"	1'-0 3/4"

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-214			
DRAWN BY JCK		PLANS CK'D. AEB	
ABUTMENT BILL OF BARS			SHEET 8 OF 11

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8

(LOOKING EAST)

STATE PROJECT NUMBER

3934-00-74

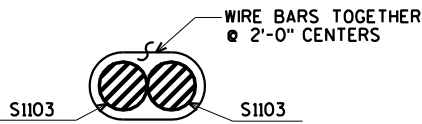
BILL OF BARS

BAR NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLED	BAR SERIES	24,000* COATED
							LOCATION
S501	X	74	6-9	X			SLAB @ ABUT.
S502	X	74	3-9	X			SLAB @ ABUT.
S1103	X	69	40-2	X			SLAB LONG. BOT.
S504	X	38	36-2				SLAB TRANS. BOT.
S405	X	30	36-2				SLAB TRANS. BOT.
S506	X	47	36-2				SLAB TRANS. TOP
S507	X	37	46-2				SLAB LONG. TOP
S508	X	68	4-4	X			SLAB @ PARAPET VERT.
S509	X	88	4-5	X			SLAB @ PARAPET VERT.
S510	X	88	5-0	X			PARAPET VERT.
S511	X	20	10-10				PARAPET HORIZ.
S512	X	4	11-0	X			PARAPET HORIZ.
S513	X	48	2-9	X			SLAB @ PARAPET VERT.
S514	X	44	4-9	X			PARAPET VERT.
S515	X	24	4-10	X			PARAPET VERT.
S516	X	12	28-0				PARAPET HORIZ.
S517	X	92	5-0				SLAB TRANS. TOP @ EDGES

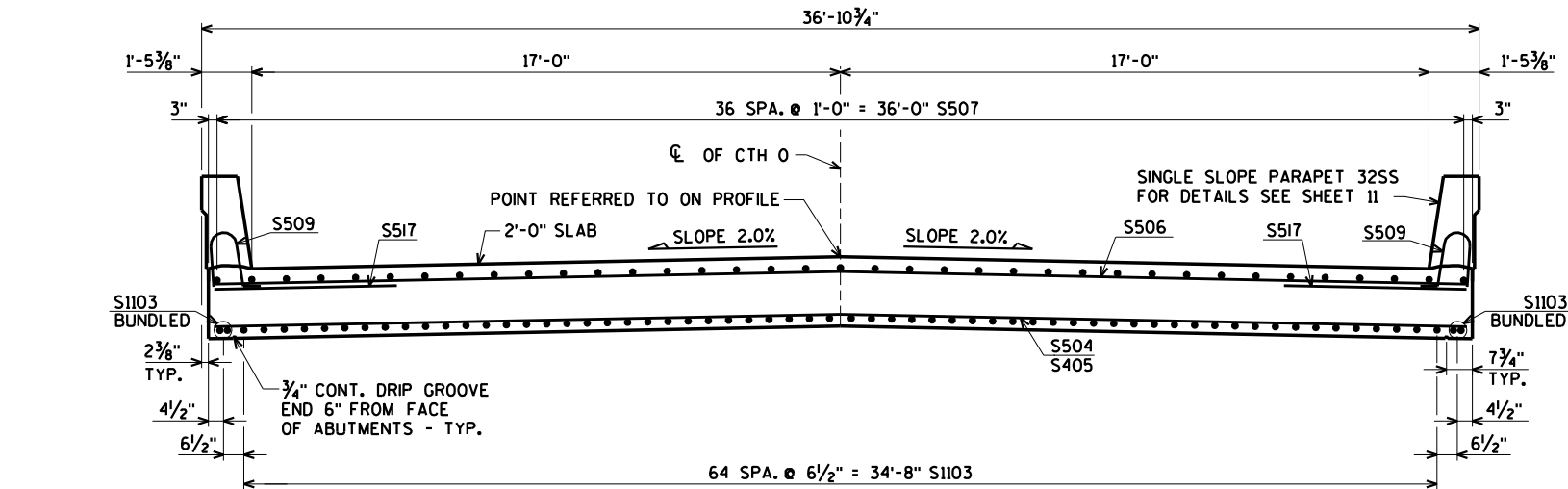
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

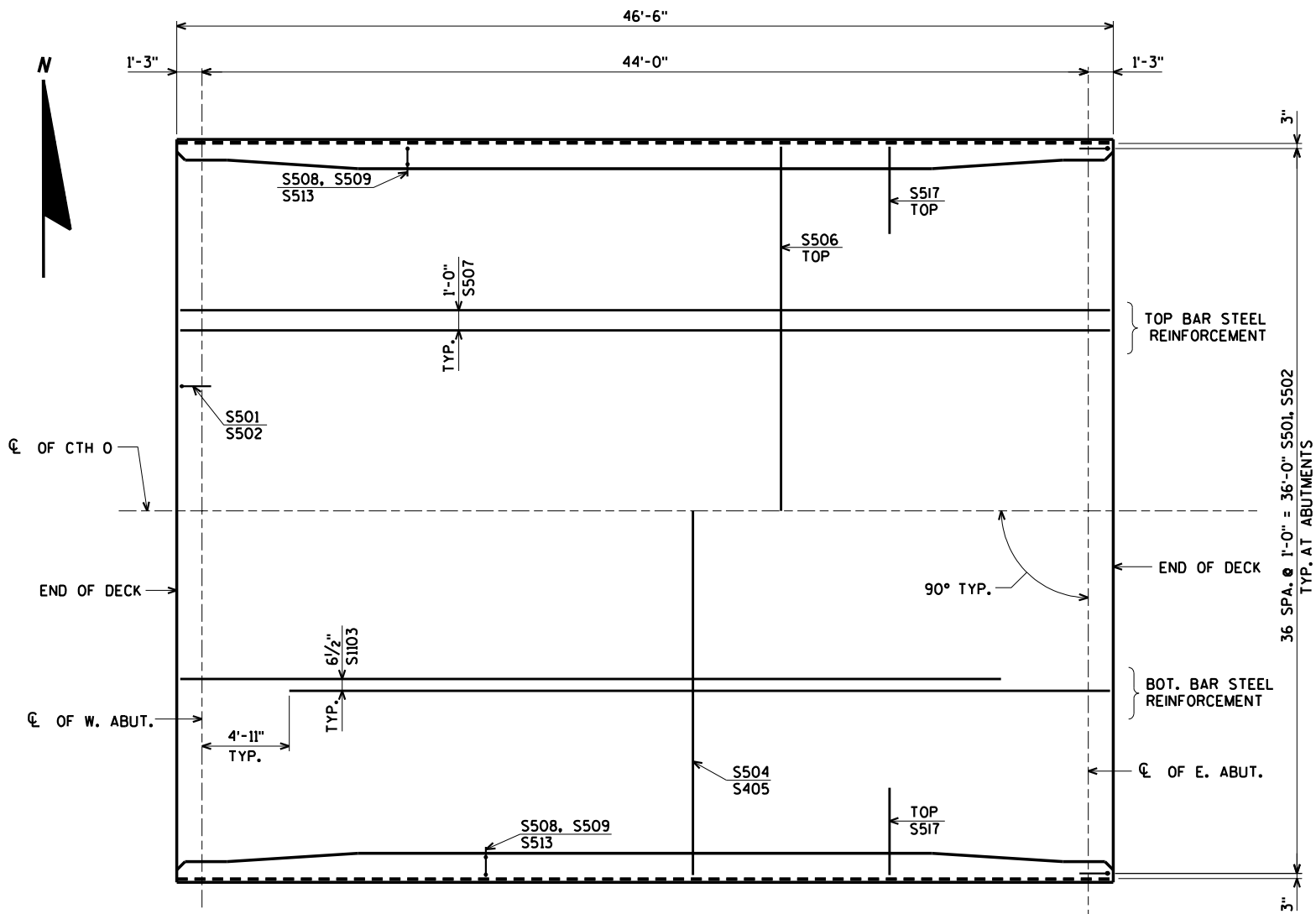
ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).



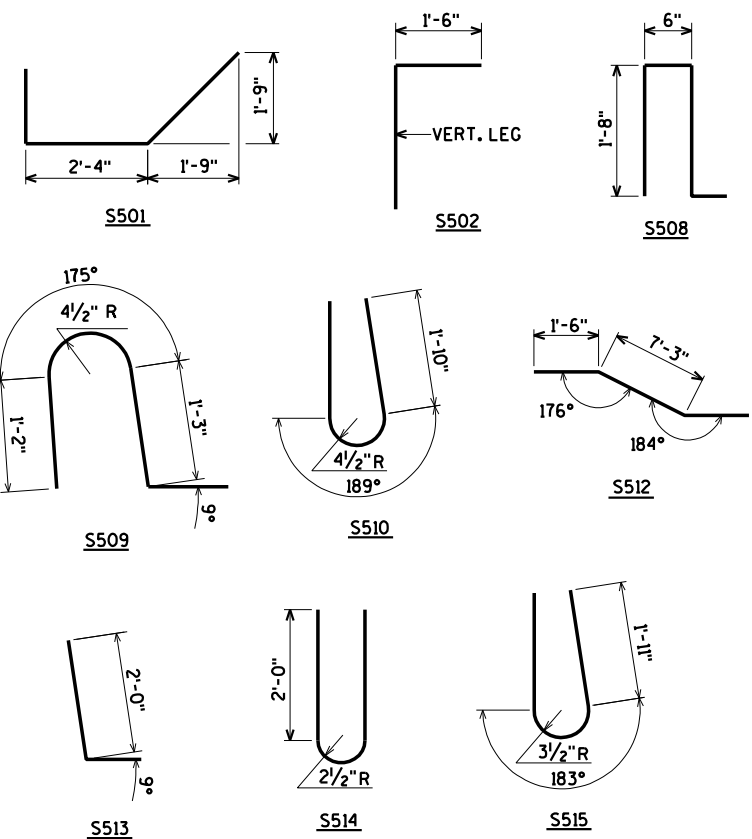
BUNDLING DETAIL



CROSS SECTION THRU ROADWAY



PLAN



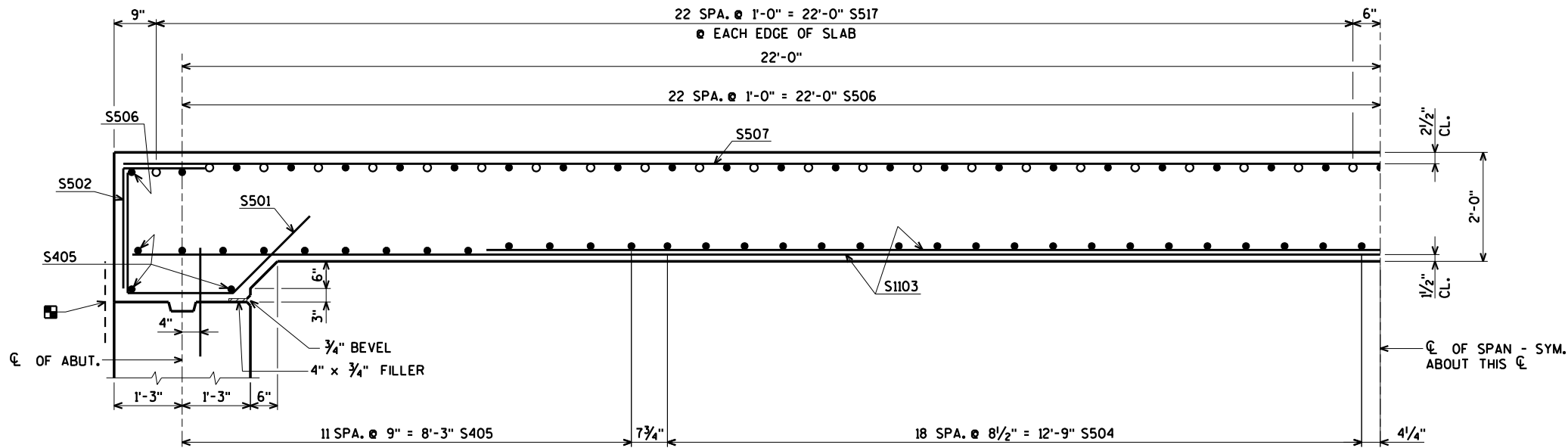
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-214			
DRAWN BY JCK		PLANS CK'D. AEB	
SUPERSTRUCTURE			SHEET 9 OF 11

ORIGINAL PLANS PREPARED BY  
**AYRES ASSOCIATES**  
3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
www.AyresAssociates.com

\$PRNAME\$  
U:\41-0695.20 - Dodge Co, CTH 0 over Ashippun River\BRIDGE\41069520\_sup.dgn

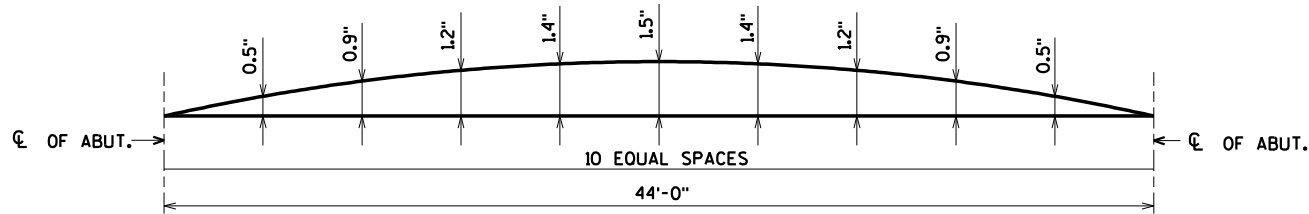
STATE PROJECT NUMBER

3934-00-74



**PART LONGITUDINAL SECTION**

18" RUBBERIZED MEMBRANE WATERPROOFING



**CAMBER DIAGRAM**

CAMBER SPANS AS SHOWN TO PROVIDE FOR DEADLOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE CL OF ABUTMENTS AND 5/10 POINTS TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR CL.

**TOP OF DECK ELEVATIONS**

LOCATION	CL OF W. ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	CL OF E. ABUT.
N. EDGE OF SLAB	930.51	930.42	930.34	930.25	930.17	930.08	930.00	929.91	929.83	929.74	929.66
CL OF STRUCTURE	930.85	930.76	930.68	930.59	930.51	930.42	930.34	930.25	930.17	930.08	930.00
S. EDGE OF SLAB	930.51	930.42	930.34	930.25	930.17	930.08	930.00	929.91	929.83	929.74	929.66

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

NOTE: TOP OF DECK IS LEVEL UNDER PARAPET.

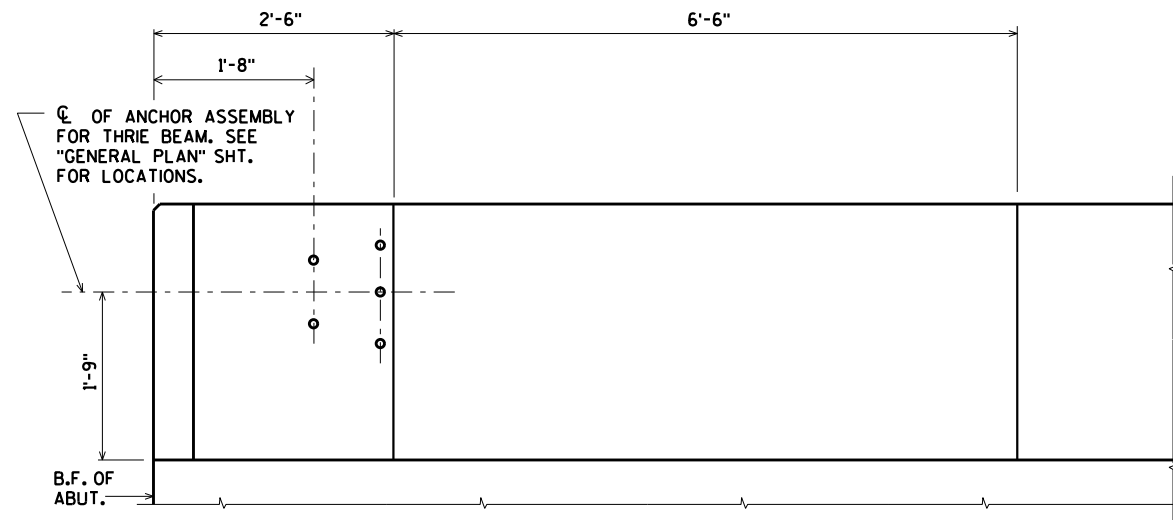
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-214			
DRAWN BY JCK		PLANS CK'D. AEB	
SUPERSTRUCTURE DETAILS			SHEET 10 OF 11

ORIGINAL PLANS PREPARED BY  
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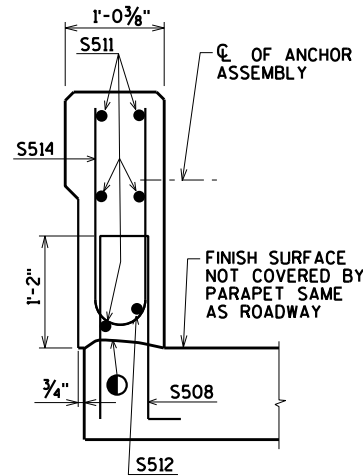
\$PRJNAME\$  
Ut:41-0695.20 - Dodge Co, CTH 0 over Ashippun River BRIDGE#41069520\_32SS.dgn

STATE PROJECT NUMBER

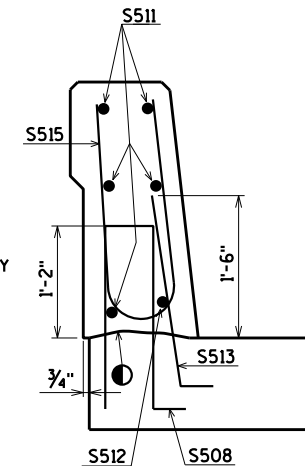
3934-00-74



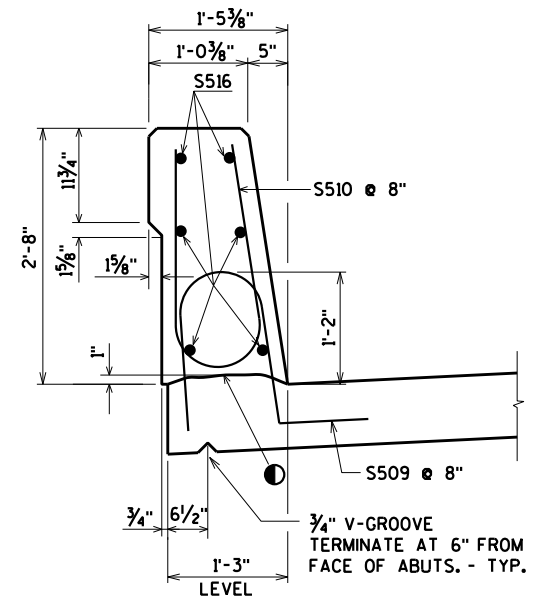
INSIDE ELEVATION



SECTION A



SECTION B

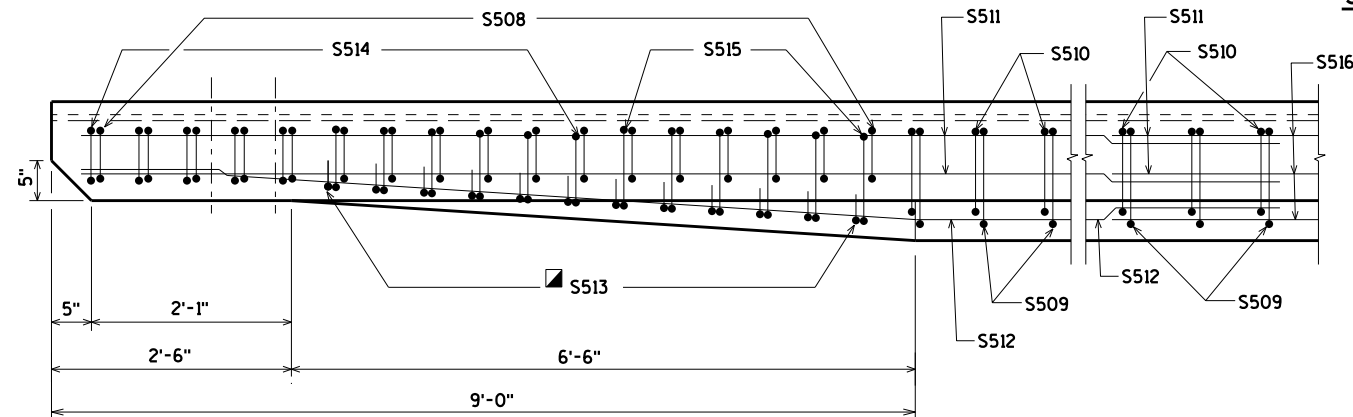


SECTION THRU PARAPET ON BRIDGE  
SECTION C

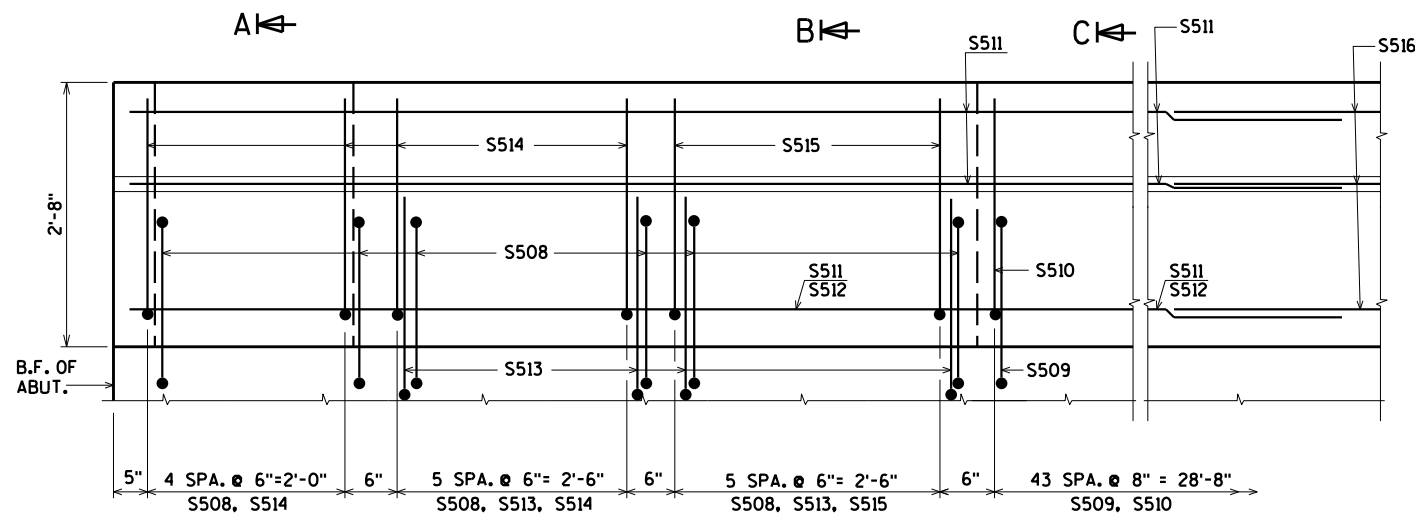
● CONST. JOINT - STRIKE OFF AS SHOWN.

■ USE CARE TO PLACE S513 BARS CORRECTLY ALONG TRANSITION OF PARAPET.

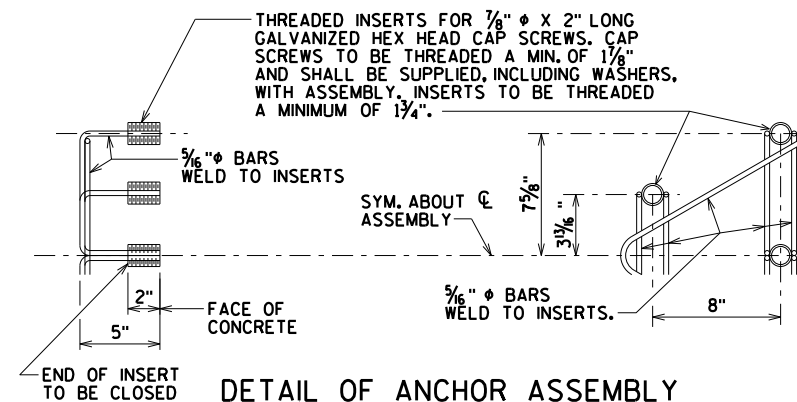
LAP LONG. BARS A MIN. OF 1'-9"  
B.F. DENOTES BACK FACE



PLAN



OUTSIDE ELEVATION



DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

8

8

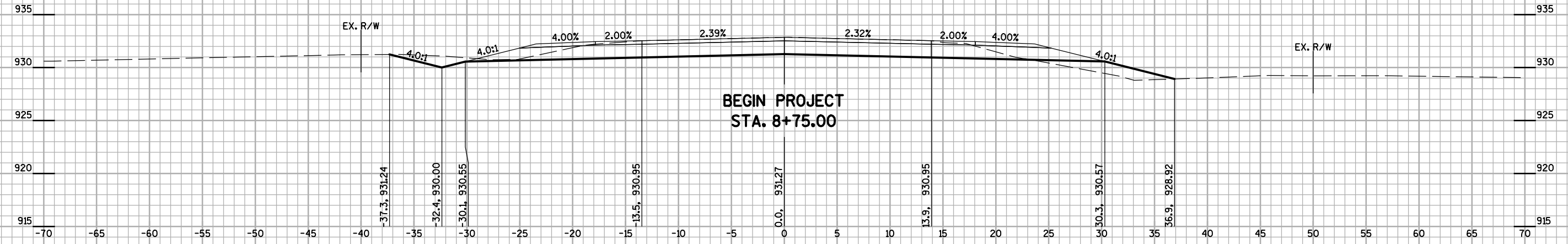
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-214			
DRAWN BY JCK		PLANS CK'D. AEB	
SINGLE SLOPE PARAPET 32SS			SHEET 11 OF 11

ORIGINAL PLANS PREPARED BY  
**AYRES ASSOCIATES**  
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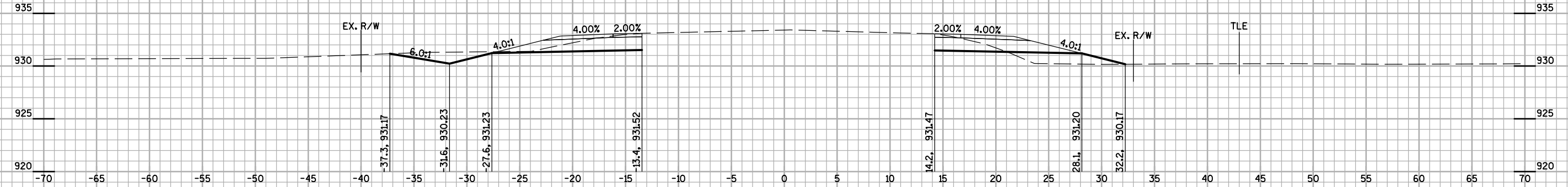
CTH O COMPUTER EARTHWORK

Station	Distance	Area (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
		Cut	Fill	Cut	Fill	Cut 1.00	Expanded	
							Fill 1.30	
				Note 1	Note 2	Note 1		Note 3
8+09	--	0	0					
8+25	16	24.9	4.2	7	1	7	2	6
8+50	25	27.3	8.0	24	6	32	9	23
8+75	25	66.7	8.9	44	8	75	19	56
9+00	25	65.9	13.4	61	10	137	33	104
9+25	25	57.7	22.5	57	17	194	54	139
9+50	25	53.3	33.5	51	26	245	88	157
9+75	25	51.5	35.8	49	32	294	130	164
9+78	3	51.5	35.8	6	4	299	135	164
NEW BRIDGE	--	--	--	--	--	--	--	--
10+22	--	59.2	45.6	--	--	--	--	--
10+35	13	59.2	45.6	29	22	328	163	164
10+50	15	64.3	26.2	34	20	362	189	173
10+75	25	71.1	15.8	63	19	425	215	210
11+00	25	78.1	4.7	69	10	494	227	267
11+25	25	29.7	6.8	50	5	544	234	310
11+50	25	23.7	7.9	25	7	569	243	326
11+75	25	19.0	9.5	20	8	588	253	335
11+86	11	0	0	4	2	592	256	336
				592	197			

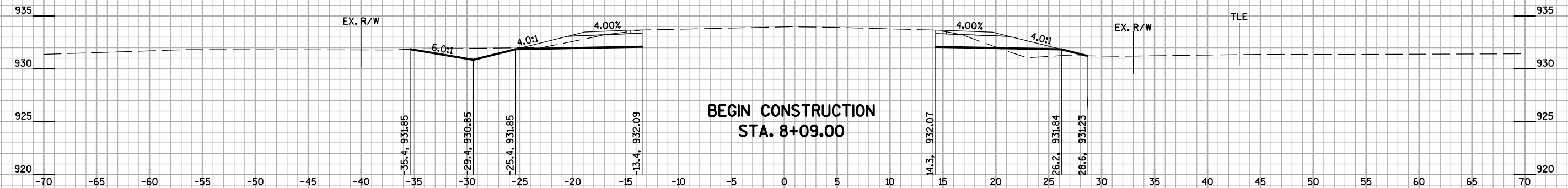
Note 1 - Cut	Cut includes existing asphalt pavement. Assumed to be reused as fill outside the 1:1 road core.
Note 2 - Fill	Volume needed to be filled.
Note 3 - Mass Ordinate	(Cut) - (Fill * 1.30)



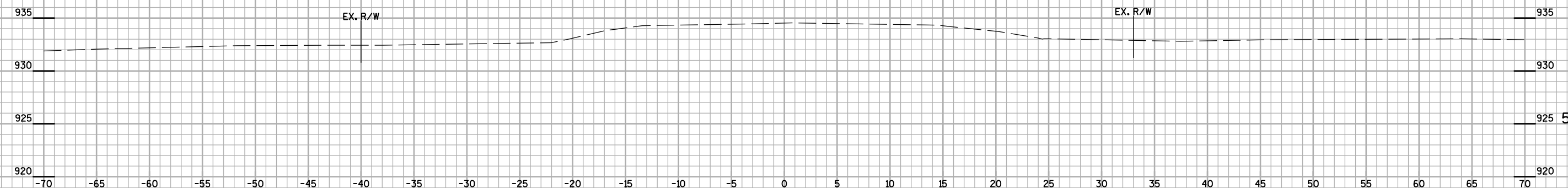
8+75



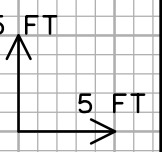
8+50



8+25

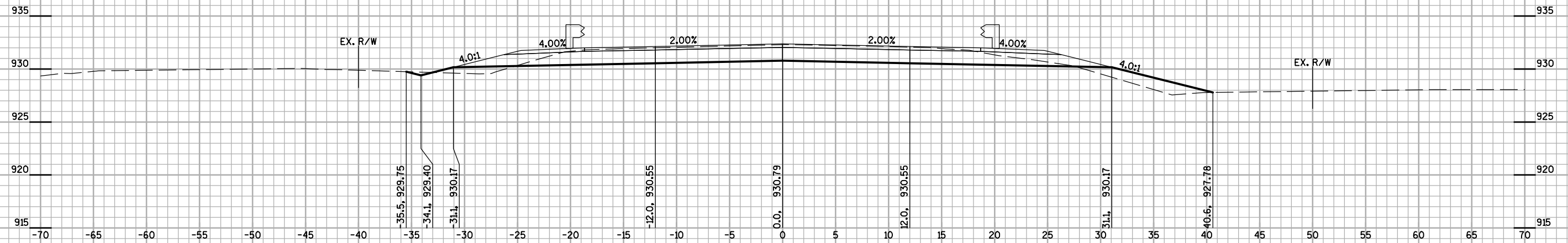
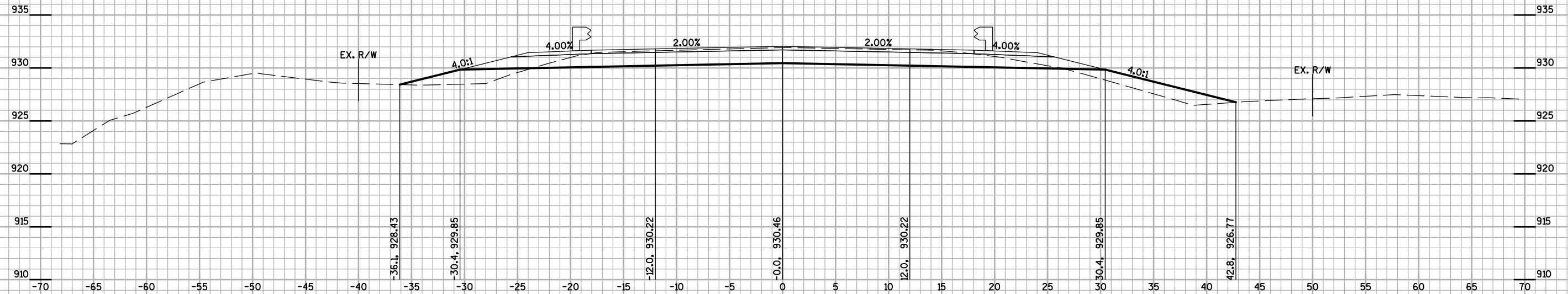


8+00

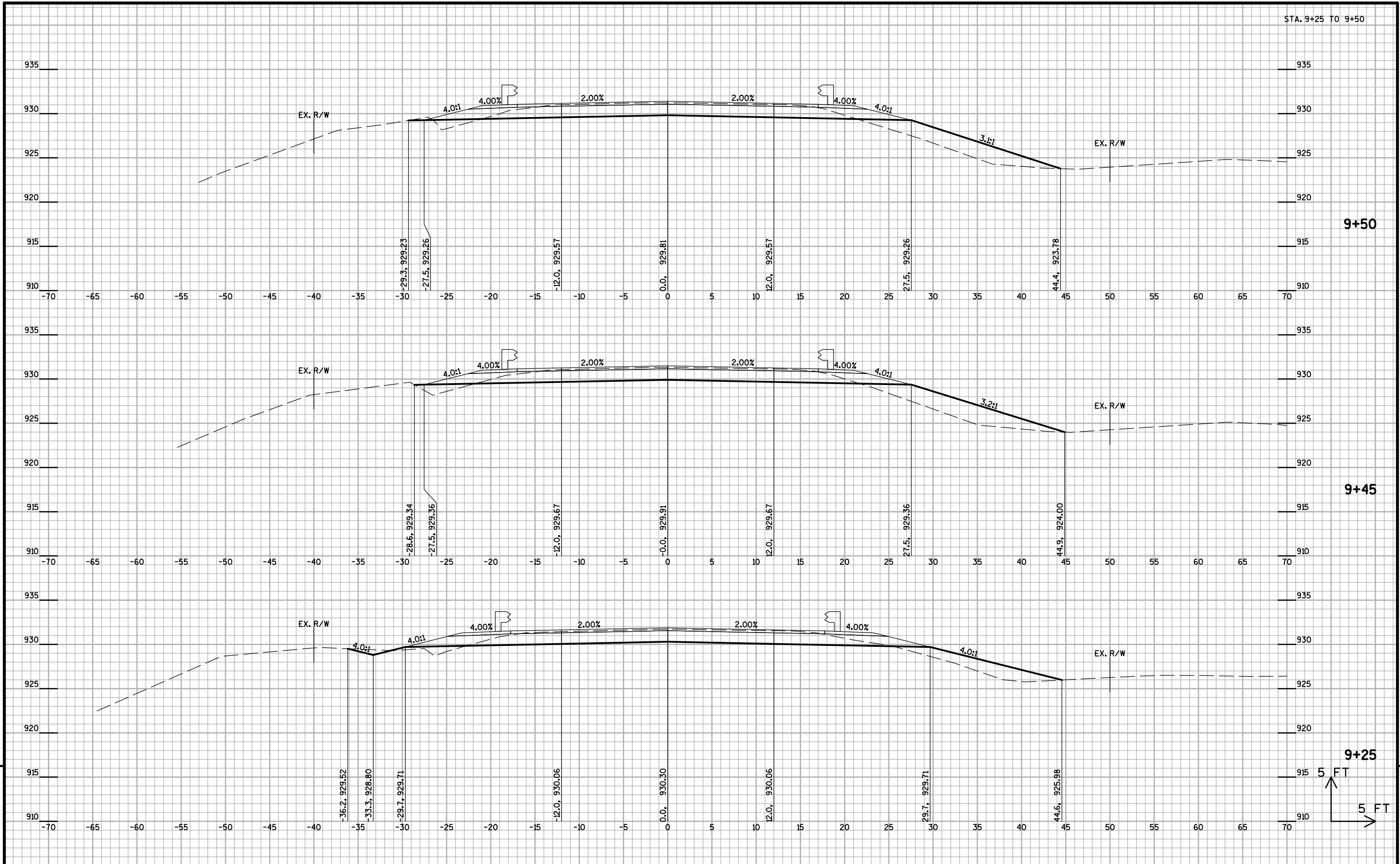


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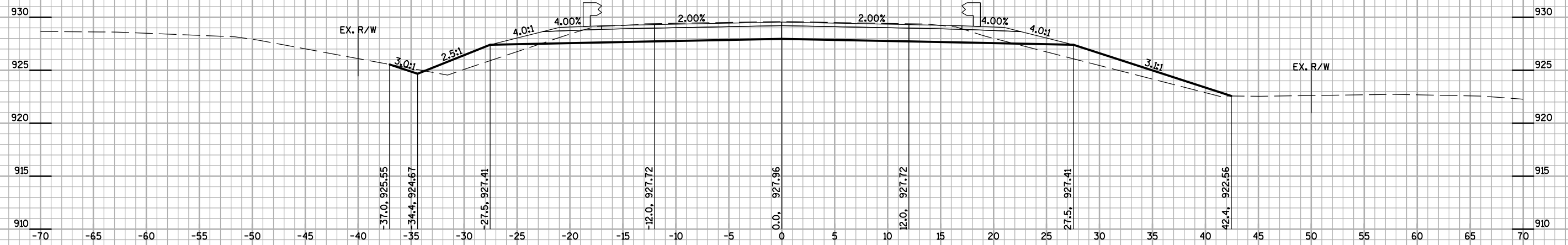
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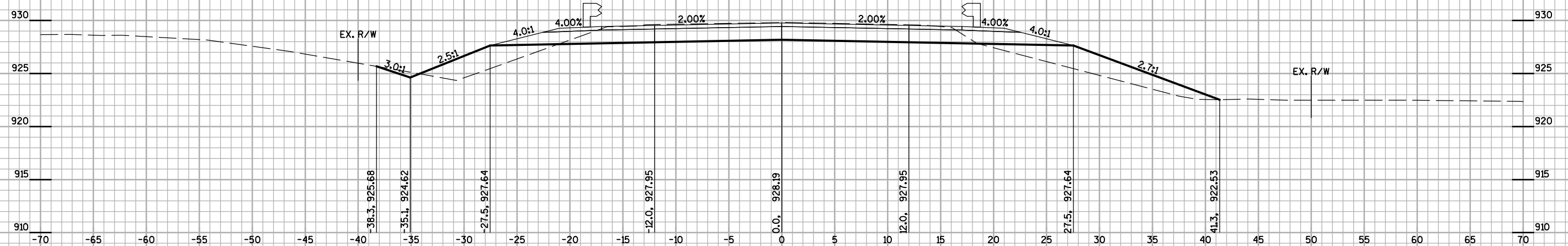
5 FT  
5 FT



STA. 9+65 TO 10+50

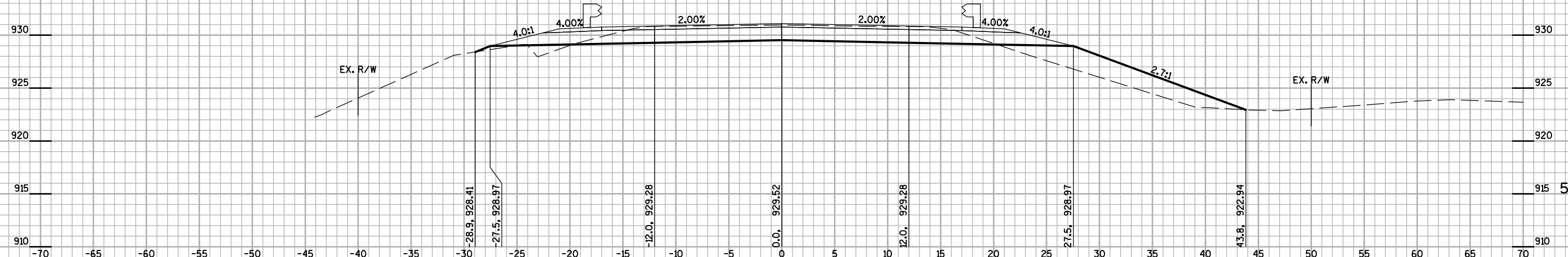


10+50



10+35

STA. 10+00  
STRUCTURE B-14-0214 REQ'D



9+65

5 FT  
5 FT

PROJECT NO: 3934-00-74

HWY: CTH 0

COUNTY: DODGE

CROSS SECTIONS: MAINLINE

SHEET

E

FILE NAME : N:\410695.20\GN\3934-00-04\_090201\_xs.dgn

PLOT DATE : 1/11/2016

PLOT BY : wintersa

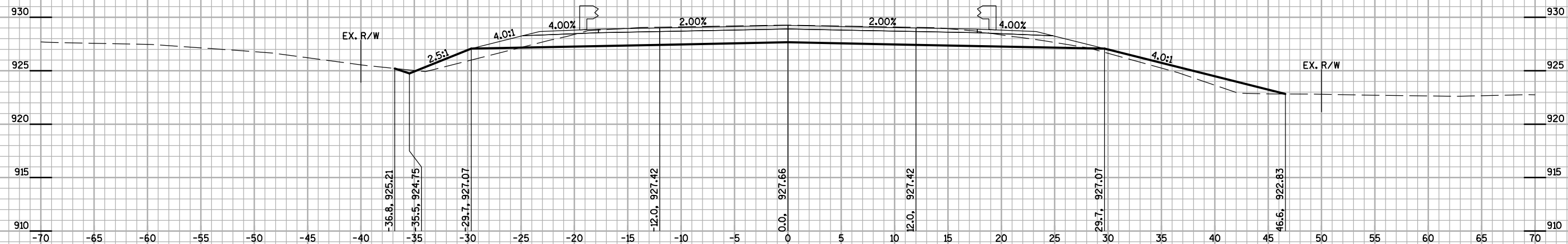
PLOT NAME :

PLOT SCALE : 1:10

WISDOT/CADDs SHEET 21



10+83

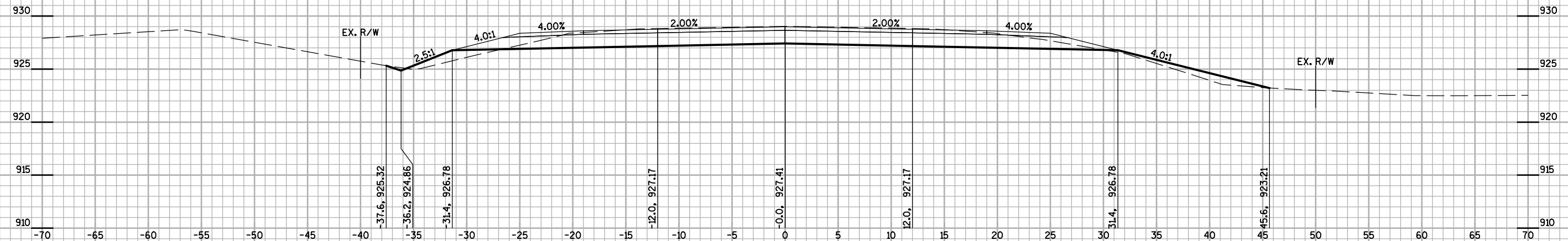
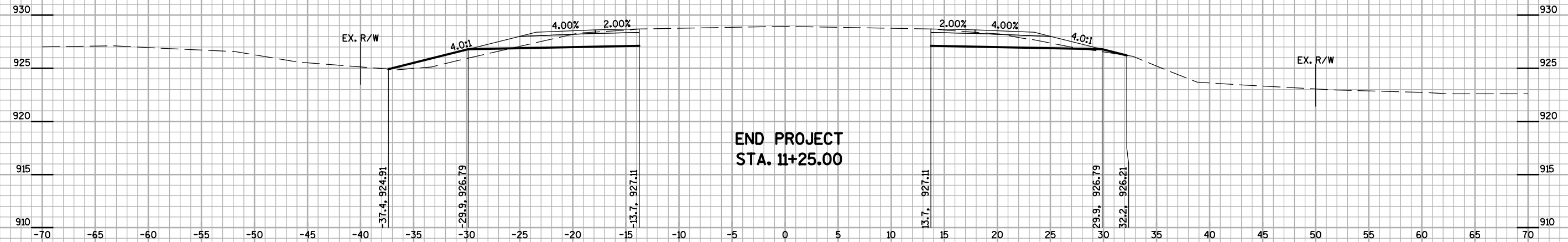


10+75



10+55

5 FT  
5 FT



5 FT  
5 FT

END CONSTRUCTION  
STA. 11+86.00

12+00

11+75

11+50

5 FT

5 FT



## ***Wisconsin Department of Transportation***

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