

MAD MARCH 2016

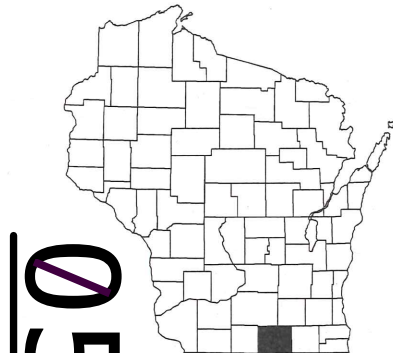
PROJECT ID: 3700-10-91

COUNTY: ROCK

ORDER OF SHEETS

- Section No. 1 Title  
Section No. 2 Typical Sections and Details  
Section No. 3 Estimate of Quantities  
Section No. 3 Miscellaneous Quantities  
~~Section No. 4 Right of Way Plot~~  
~~Section No. 5 Plan and Profile~~  
Section No. 6 Standard Detail Drawings  
~~Section No. 7 Sign Plates~~  
~~Section No. 8 Structure Plans~~  
~~Section No. 9 Computer Earthwork Data~~  
~~Section No. 9 Cross Sections~~

TOTAL SHEETS = 46

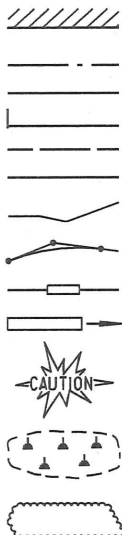


DESIGN DESIGNATION 3700-10-01

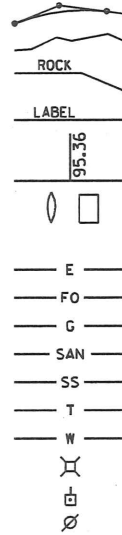
A.A.D.T. 2012 = 5970  
A.A.D.T. N/A = N/A  
D.H.V. = N/A  
D.D. = N/A  
T. = N/A  
DESIGN SPEED = N/A  
ESALS = N/A

CONVENTIONAL SYMBOLS

- PLAN  
CORPORATE LIMITS  
PROPERTY LINE  
LOT LINE  
LIMITED HIGHWAY EASEMENT  
EXISTING RIGHT OF WAY  
PROPOSED OR NEW R/W LINE  
SLOPE INTERCEPT  
REFERENCE LINE  
EXISTING CULVERT  
PROPOSED CULVERT (Box or Pipe)  
COMBUSTIBLE FLUIDS  
MARSH AREA  
WOODED OR SHRUB AREA



- PROFILE  
GRADE LINE  
ORIGINAL GROUND  
MARSH OR ROCK PROFILE (To be noted as such)  
SPECIAL DITCH  
GRADE ELEVATION  
CULVERT (Profile View)  
UTILITIES  
ELECTRIC  
FIBER OPTIC  
GAS  
SANITARY SEWER  
STORM SEWER  
TELEPHONE  
WATER  
UTILITY PEDESTAL  
POWER POLE  
TELEPHONE POLE



STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

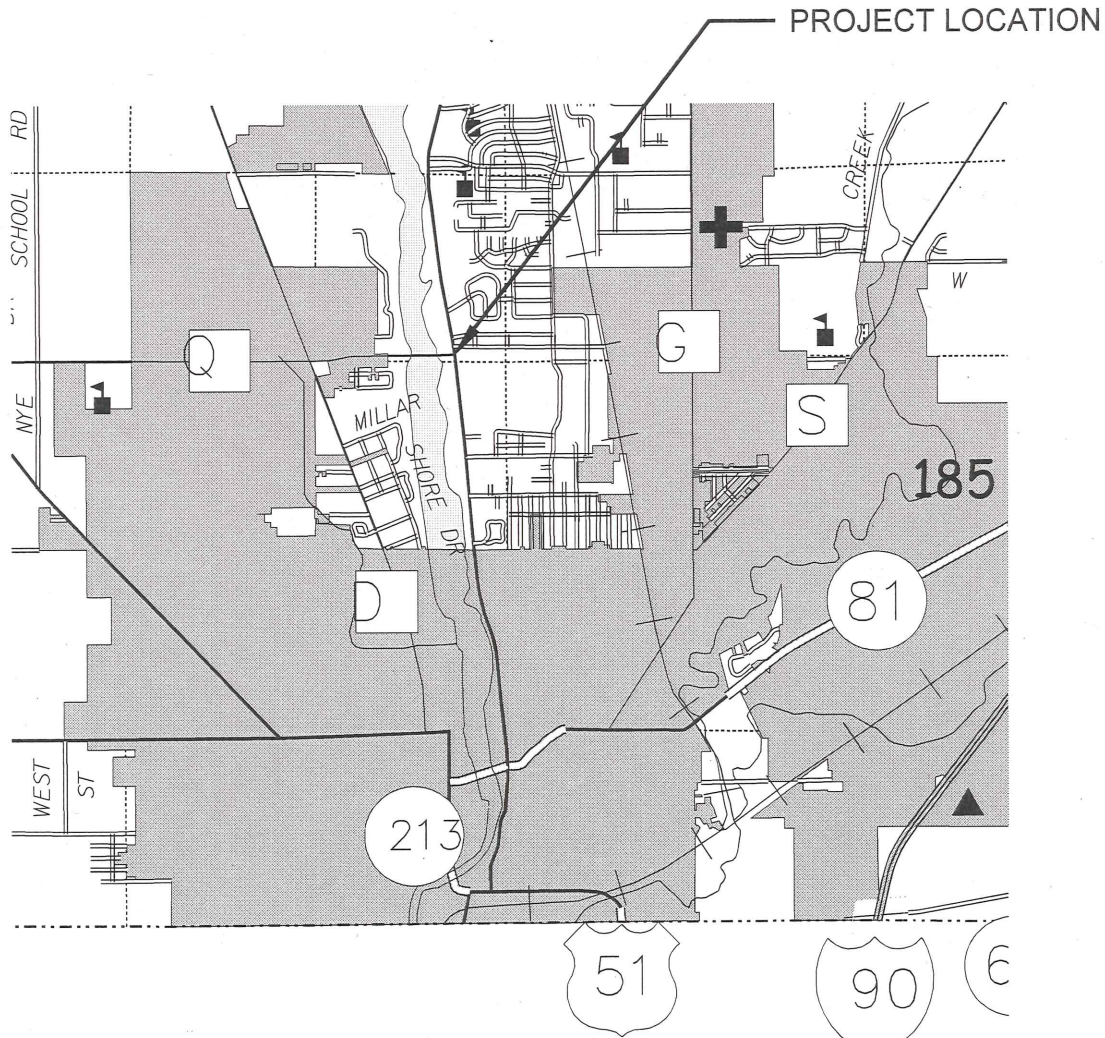
BELOIT - JANESVILLE

USH 51 & CTH Q INTERSECTION

USH 51  
ROCK COUNTY

STATE PROJECT NUMBER
3700-10-91

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
3700-10-91		



LAYOUT  
SCALE 0 1 MILE  
TOTAL NET LENGTH OF CENTERLINE = 0.0

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, ROCK COUNTY, NAD83 (2015), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ORIGINAL PLANS PREPARED BY  
TRAFFIC ANALYSIS & DESIGN, INC.



10/22/15  
(DATE) (SIGNATURE)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY  
Surveyor KAPUR & ASSOCIATES  
Designer TRAFFIC ANALYSIS & DESIGN, INC.  
Project Manager DENA DRAMM  
Regional Examiner  
Regional Supervisor DANIEL PRUESS

APPROVED FOR THE DEPARTMENT  
DATE: 10-28-15 (Signature)

E



STANDARD ABBREVIATIONS

AP	ACCESS POINT	Y	NORTH GRID COORDINATE
AC	ACRE	NB	NORTHBOUND
AH	AHEAD	NO	NUMBER
AC	ASPHALT CEMENT	OD	OUTSIDE DIAMETER
ASPH	ASPHALTIC	PAYT	PAVEMENT
AVG	AVERAGE	PLE	PERMANENT LIMITED EASEMENT
ADT	AVERAGE DAILY TRAFFIC	PT	POINT
BK	BACK	PC	POINT OF CURVATURE
BAD	BASE AGGREGATE DENSE	PI	POINT OF INTERSECTION
BM	BENCH MARK	PT	POINT OF TANGENCY
CB	CATCH BASIN	PVC	POINT OF VERTICAL CURVE
C/L	CENTER LINE	PVI	POINT OF VERTICAL INTERSECTION
C/L CONST	CENTER LINE CONSTRUCTION	PVT	POINT OF VERTICAL TANGENCY
△	CENTRAL ANGLE OR DELTA	PVC	POLYVINYL CHLORIDE
CONC	CONCRETE	PCC	PORTLAND CEMENT CONCRETE
CONST	CONSTRUCTION	LB	POUND
CMCP	CORRUGATED METAL CULVERT PIPE	PSI	POUNDS PER SQUARE INCH
CSCP	CORRUGATED STEEL CULVERT PIPE	PE	PRIVATE ENTRANCE
CSPA	CORRUGATED STEEL PIPE ARCH	PGL	PROFILE GRADE LINE
CTH	COUNTY TRUNK HIGHWAY	PL	PROPERTY LINE
CABC	CRUSHED AGGREGATE BASE COURSE	Q100	100-YEAR FLOW RATE
CFS	CUBIC FEET PER SECOND	R	RADIUS
CY	CUBIC YARD	RR	RAILROAD
CP	CULVERT PIPE	R	RANGE
C & G	CURB AND GUTTER	R/L	REFERENCE LINE
D	DEGREE OF CURVE	RCAEW	REINFORCED CONCRETE APRON ENDWALL FOR CULVERT PIPE
DHV	DESIGN HOUR VOLUME	RCCP	REINFORCED CONCRETE CULVERT PIPE
DIA	DIAMETER	RCHECP	REINFORCED CONCRETE HORIZONTAL ELLIPTICAL CULVERT PIPE
DD	DIRECTIONAL DISTRIBUTION	RCPSS	REINFORCED CONCRETE PIPE STORM SEWER
DWY	DRIVEWAY	REINF	REINFORCING OR REINFORCEMENT
E	EAST	REQD	REQUIRED
X	EAST GRID COORDINATE	RT	RIGHT
EB	EASTBOUND	R/W	RIGHT-OF-WAY
EL	ELEVATION	RD	ROAD
ESALS	EQUIVALENT SINGLE AXLE LOADS	RDWY	ROADWAY
EXC	EXCAVATION	SEC	SECTION
EBS	EXCAVATION BELOW SUBGRADE	SHLDR	SHOULDER
EXIST	EXISTING	S	SOUTH
FERT	FERTILIZE	SB	SOUTHBOUND
FE	FIELD ENTRANCE	SO	SQUARE
FL	FLOW LINE	SF	SQUARE FEET
FT	FOOT	SW	SIDEWALK
GN	GRID NORTH	SY	SQUARE YARD
HES	HIGH EARLY STRENGTH	SDD	STANDARD DETAIL DRAWINGS
HYD	HYDRANT	STH	STATE TRUNK HIGHWAYS
INL	INLET	STA	STATION
ID	INSIDE DIAMETER	SS	STORM SEWER
I	INTERSECTION ANGLE	ST	STREET
INV	INVERT	STR	STRUCTURE OR STRUCTURAL
IP	IRON PIPE OR PIN	SE	SUPERELEVATION
JT	JOINT	T	TANGENT
LT	LEFT	TEMP	TEMPORARY
L	LENGTH OF CURVE	TI	TEMPORARY INTEREST
LF	LINEAR FOOT	TLE	TEMPORARY LIMITED EASEMENT
LS	LUMP SUM	t	TON
MH	MANHOLE	T	TOWN
MPH	MILES PER HOUR	T/L	TRANSIT LINE
MIN	MINIMUM	T	TRUCKS (PERCENT OF)
MON	MONUMENT	TYP	TYPICAL
NOM	NOMINAL	USH	UNITED STATES HIGHWAY
NC	NORMAL CROWN	VAR	VARIABLE
N	NORTH	V	VELOCITY OF DESIGN SPEED
		VERT	VERTICAL
		VC	VERTICAL CURVE
		VOL	VOLUME
		WM	WATER MAIN
		WV	WATER VALVE
		W	WEST
		WB	WESTBOUND
		YD	YARD

WISCONSIN DEPARTMENT OF TRANSPORTATION  
DTSD SOUTHWEST REGION  
TRAFFIC SIGNALS OPERATIONS GROUP

2101 WRIGHT STREET  
MADISON, WI 53704  
DENA DRAMM  
608-246-5360

PROJECT DESIGNER

TRAFFIC ANALYSIS & DESIGN, INC.  
N36 W7505 BUCHANAN COURT  
CEDARBURG, WI 53012  
414-350-2292

UTILITIES

ALLIANT ENERGY - ELECTRICITY AND GAS/PETROLEUM  
JASON HOGAN  
SUITE 1000  
4902 N. BILTMORE LANE  
MADISON, WI 53718  
608-458-4871

CHARTER COMMUNICATIONS - COMMUNICATIONS  
BRANDON STORM  
2701 DANIELS STREET  
MADISON, WI 53718  
608-274-3822  
414-221-4578

DNR LIAISON

WIS DNR  
LAURA BUB  
ENVIRONMENTAL REVIEW SPECIALIST  
608-275-3485

TOWN OF BELOIT - SEWER  
HOWARD HEMMER  
2871 S. ALTON ROAD  
BELOIT, WI 53511  
608-364-2987



TABLE OF NOMINAL DIMENSIONS AND WEIGHTS

DIMENSION IN INCHES		NON-CONDUCTIVE PULL BOX	
BOX DIAMETER ** (INSIDE)	A	24	24
BOX DIAMETER ** (OUTSIDE)	B	25	25
BOX LENGTH	C	36	42
COVER	D	25 1/2	25 1/2
FRAME	E	27	27
FRAME	F	25 3/4	25 3/4
FRAME	G	22 1/2	22 1/2
WEIGHT IN POUNDS *			
COVER		50	50

\* THE ACTUAL WEIGHT OF THE COVER MAY VARY NOT TO EXCEED 100 LBS.

\*\* DIAMETER VARIES FROM TOP TO BOTTOM WITH THE DIAMETER LARGER AT THE BOTTOM TO PREVENT FROST HEAVE

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL BOXES, FRAMES AND COVERS SHALL BE SUITABLE FOR TIER 15 LOADING AS SPECIFIED IN ANSI/SCTE 77.

PROVIDE AN OPENING FOR TOOL ASSISTED COVER REMOVAL NOT LARGE ENOUGH TO PERMIT PASSAGE OF A SPHERE MORE THAN 1/2" DIAMETER

ENSURE COVER SURFACE IS SKID RESISTANT WITH A COEFFICIENT OF FRICTION OF AT LEAST 0.5 AND VERTICAL SURFACE DISCONTINUITIES LESS THAN 1/4".

BOXES AND EXTENSIONS ARE TRIMMABLE FOR CUSTOM LENGTHS. TRIMMED PIECES SHALL MAINTAIN A UNIFORM LENGTH.

ENTRANCE HOLES INTO PULL BOXES SHALL BE CUT WITH A CIRCULAR HOLE SAW OR HYDRAULIC CONDUIT PUNCH. HOLE SIZE SHALL BE THE OUTSIDE DIAMETER OF THE CONDUIT THAT IS TO FIT IN THE OPENING PLUS NO MORE THAN 1/4".

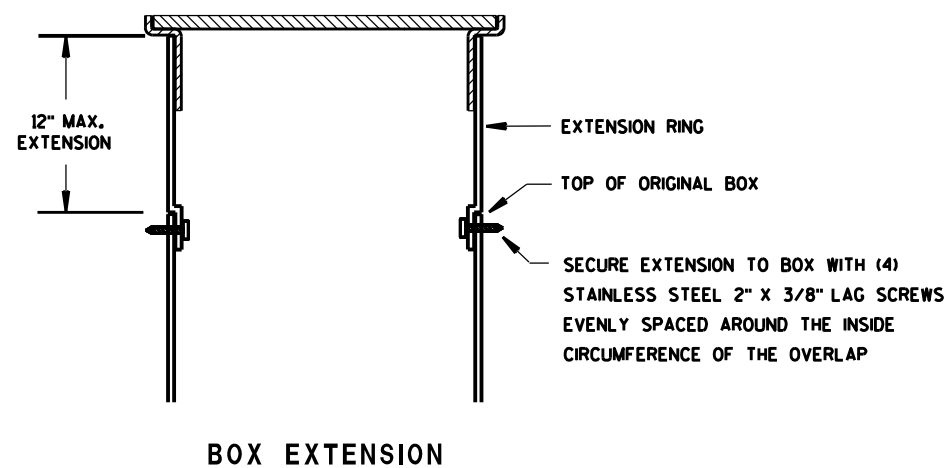
THE CONTRACTOR SHALL NOT INSTALL WIRE IN ANY PULL BOX UNTIL ITS INSTALLATION HAS BEEN INSPECTED AND ACCEPTED BY THE ENGINEER.

ALL METALLIC CONDUIT IN WHICH WIRE AND/OR CABLE IS TO BE INSTALLED, SHALL BE BUSHED BEFORE INSTALLATION OF THE WIRE AND/OR CABLE.

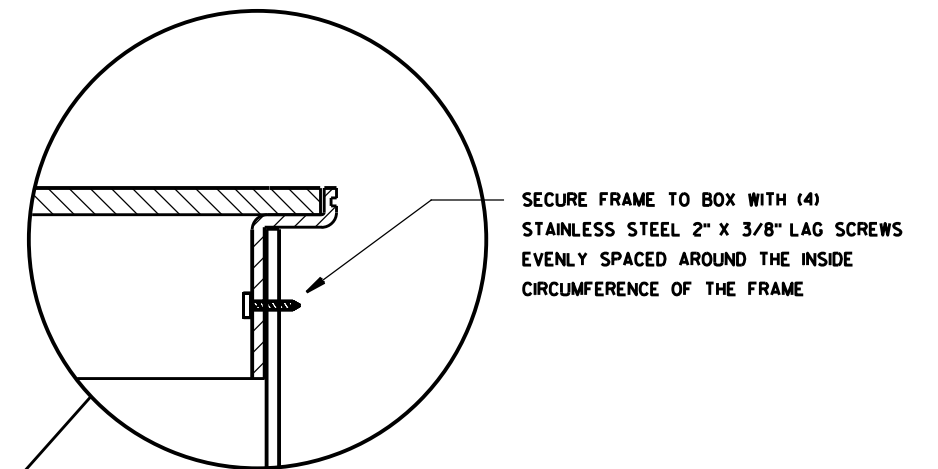
ENTIRE BOX MUST BE CONSTRUCTED OF NON-CONDUCTIVE MATERIALS WITH THE EXCEPTION OF STAINLESS STEEL FASTENERS.

WHEN A PULL BOX IS INSTALLED IN CRUSHED AGGREGATE SHOULDERS, PLACE IT 2-3 INCHES BELOW GRADE AND COVER IT WITH 2-3 INCHES OF CRUSHED AGGREGATE

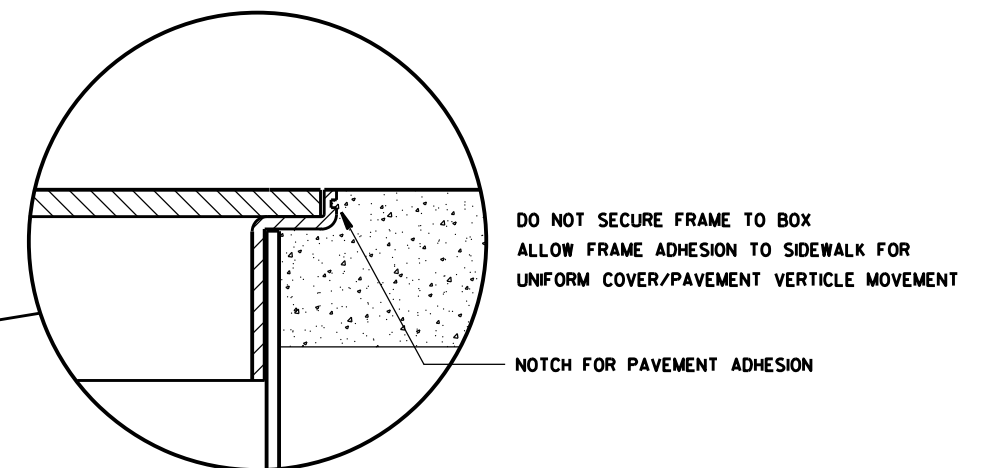
LABEL ON COVER SHALL READ "ELECTRIC" FOR SIGNAL OR LIGHTING SYSTEMS. "WISDOT COMMUNICATIONS" FOR COMMUNICATIONS SYSTEMS.



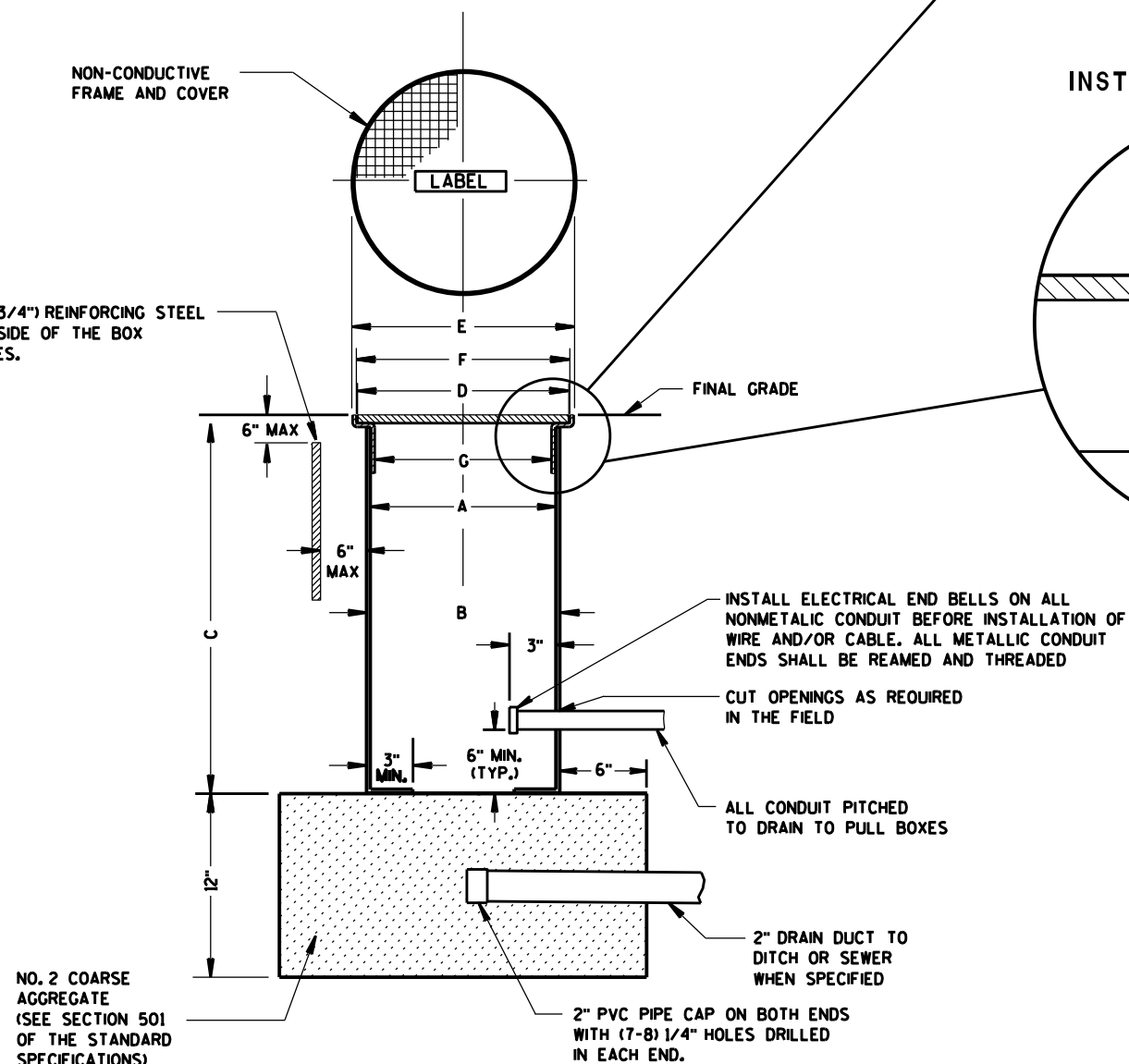
INSTALLED IN SOD OR CRUSHED AGGREGATE

NON-CONDUCTIVE  
FRAME AND COVER

INSTALLED IN SIDEWALK



INSTALL (1) 24 INCH LENGTH OF #6 (3/4") REINFORCING STEEL DRIVEN VERTICALLY ON THE NORTH SIDE OF THE BOX TO BE USED FOR LOCATING PURPOSES.

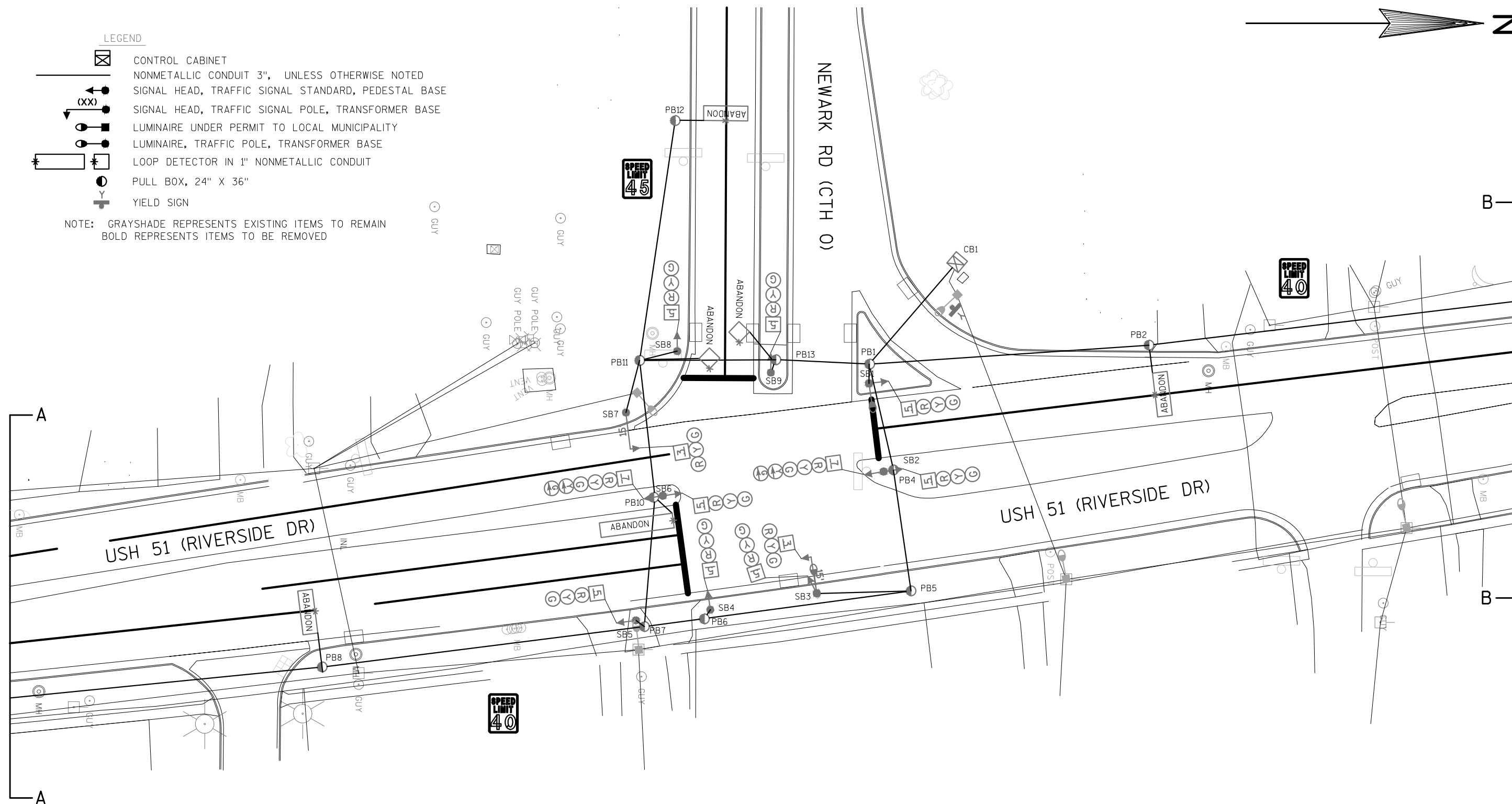


NON-CONDUCTIVE PULL BOX

## LEGEND

- ☒ CONTROL CABINET  
— NONMETALLIC CONDUIT 3", UNLESS OTHERWISE NOTED  
● (XX) SIGNAL HEAD, TRAFFIC SIGNAL STANDARD, PEDESTAL BASE  
● (XX) SIGNAL HEAD, TRAFFIC SIGNAL POLE, TRANSFORMER BASE  
● LUMINAIRE UNDER PERMIT TO LOCAL MUNICIPALITY  
● LUMINAIRE, TRAFFIC POLE, TRANSFORMER BASE  
\* LOOP DETECTOR IN 1" NONMETALLIC CONDUIT  
● PULL BOX, 24" X 36"  
Y YIELD SIGN

NOTE: GRAYSHADE REPRESENTS EXISTING ITEMS TO REMAIN  
BOLD REPRESENTS ITEMS TO BE REMOVED



## CONSTRUCTION NOTES:

- EXISTING TRAFFIC SIGNAL POLES AND HEADS WILL BE USED AS PART OF THE TEMPORARY SIGNAL.
- REMOVALS MAY NOT BEGIN UNTIL TEMPORARY SIGNAL IS READY TO RE REMOVED..

TRAFFIC CONTROL SIGNAL  
\_\_\_USH\_51\_&\_CTH\_Q/NEWARK\_RD\_\_\_  
-----TOWN\_OF\_BELOIT-----  
-----ROCK\_COUNTY-----

SIGNAL NO. S53-0253

REGION CONTACT: \_\_\_\_\_  
DESIGNED BY: TADI \_\_\_\_\_  
REVISED BY: \_\_\_\_\_

PAGE 1 OF 2

PROJECT NO:3700-10-91

HWY: USH\_51

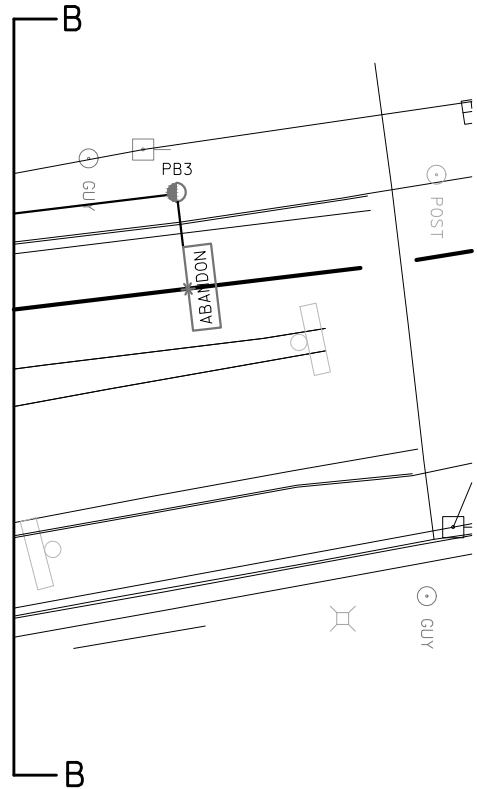
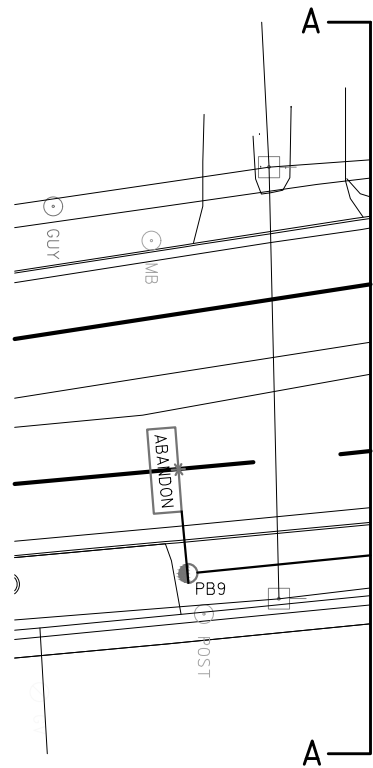
COUNTY: ROCK

TRAFFIC\_SIGNAL\_REMOVAL\_PLAN

SHEET

FILE NAME : \$\$....designfile....\$\$

PLOT DATE : \$\$...plottingdate...\$\$ PLOT BY : \$\$...plotuser...\$\$ PLOT NAME : \_\_\_\_\_PLOT SCALE : \$\$.....plotscale.....\$\$ WISDOT/CADDS SHEET 42

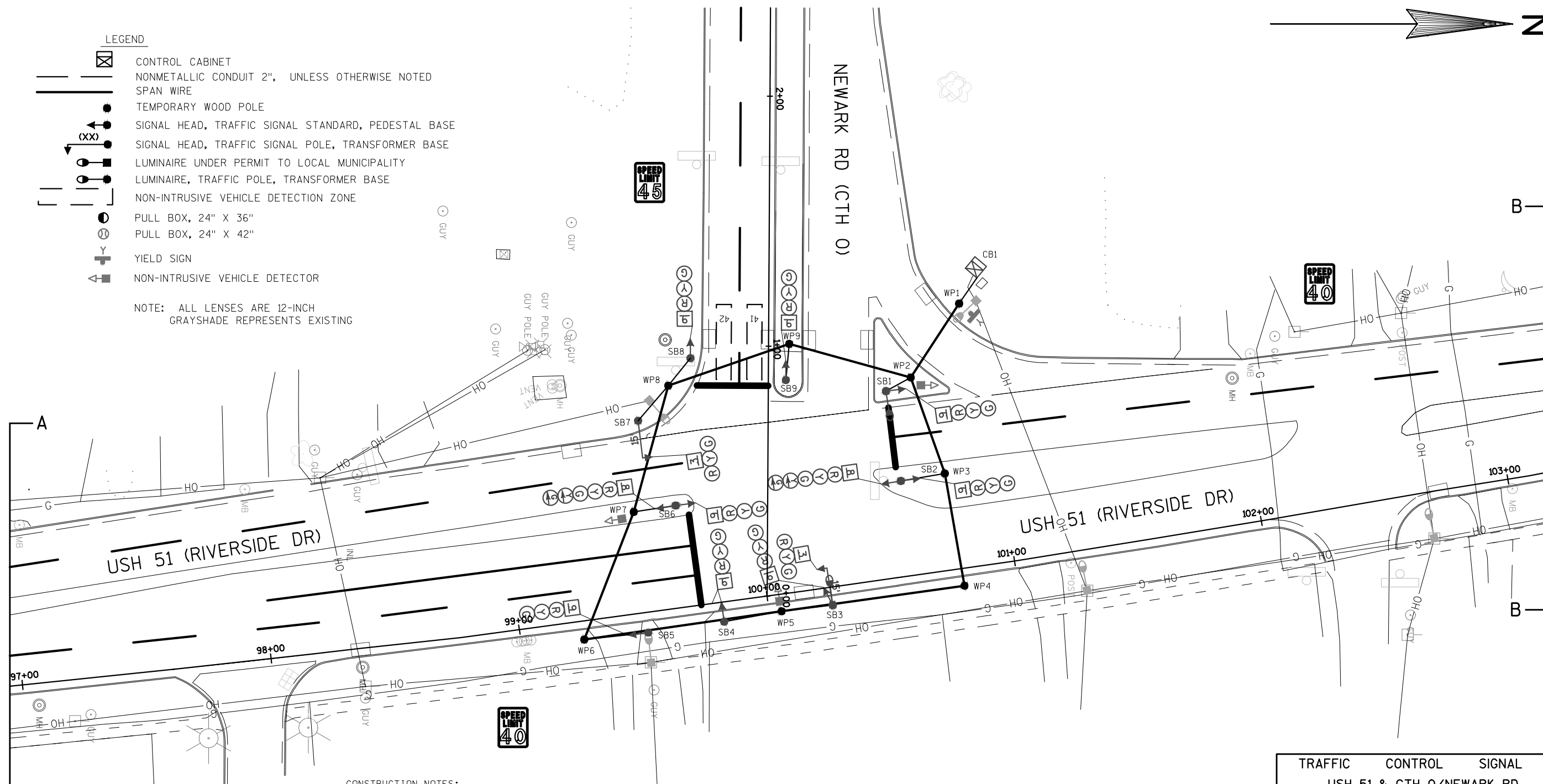


TRAFFIC	CONTROL	SIGNAL
___USH_51_&_CTH_Q/NEWARK_RD___		
-----TOWN_OF_BELOIT-----		
-----ROCK_COUNTY-----		
SIGNAL NO. S53-0253		
REGION CONTACT: _____		
DESIGNED BY: TADI_____		
REVISED BY: _____		

## LEGEND

- ☒ CONTROL CABINET  
— NONMETALLIC CONDUIT 2", UNLESS OTHERWISE NOTED  
— SPAN WIRE  
● TEMPORARY WOOD POLE  
● SIGNAL HEAD, TRAFFIC SIGNAL STANDARD, PEDESTAL BASE  
● (XX) SIGNAL HEAD, TRAFFIC SIGNAL POLE, TRANSFORMER BASE  
● LUMINAIRE UNDER PERMIT TO LOCAL MUNICIPALITY  
● LUMINAIRE, TRAFFIC POLE, TRANSFORMER BASE  
— NON-INTRUSIVE VEHICLE DETECTION ZONE  
● PULL BOX, 24" X 36"  
● PULL BOX, 24" X 42"  
+ YIELD SIGN  
◄ NON-INTRUSIVE VEHICLE DETECTOR

NOTE: ALL LENSES ARE 12-INCH  
GRAYSHADE REPRESENTS EXISTING



## CONSTRUCTION NOTES:

1. THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA WHICH ARE NOT SHOWN.
2. THE ENGINEER MAY ADJUST THE LOCATIONS OF ITEMS UNDER THIS CONTRACT TO AVOID CONFLICT WITH EXISTING UTILITY FACILITIES.
3. POWER EXISTING TRAFFIC SIGNALS WITH DROPS FROM OVERHEAD SPAN WIRE.
4. WHEN DIRECTED BY WISDOT, REMOVE EXISTING SIGNAL POLES AND ATTACHMENTS AND REINSTALL ON NEW CONCRETE BASES AND CONDUIT SYSTEM. SEE TRAFFIC SIGNAL PLAN FOR MORE DETAILS.

TRAFFIC	CONTROL	SIGNAL
___USH_51_&_CTH_Q/NEWARK_RD___		
-----TOWN_OF_BELOIT-----		
-----ROCK_COUNTY-----		
SIGNAL NO. S53-0253		CONTROLLER TYPE: M34
WISCONSIN DEPARTMENT OF TRANSPORTATION		
APPROVAL RECOMMENDED		
Date _____	REGION TRAFFIC ENGINEER	
APPROVED		
Date _____	STATE TRAFFIC ENGINEER	
REGION CONTACT: _____		
DESIGNED BY: TADL_____		
REVISED BY: _____		

PAGE 1 OF 3

PROJECT NO: 3700-10-91\_\_\_\_\_

HWY: USH\_51\_\_\_\_\_

COUNTY: ROCK\_\_\_\_\_

TEMPORARY\_TRAFFIC\_SIGNAL\_PLAN\_\_\_\_\_

SHEET \_\_\_\_\_

42

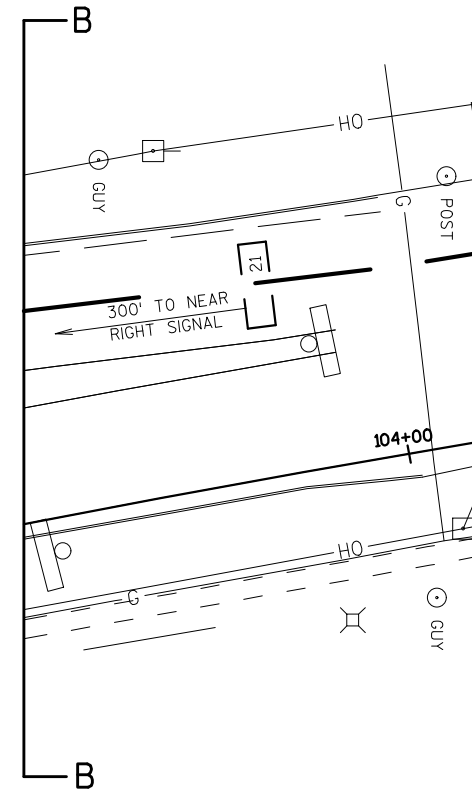
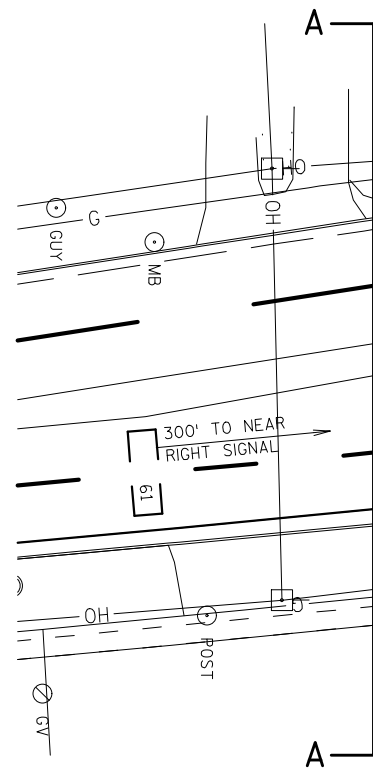
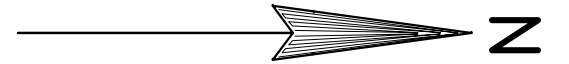
FILE NAME : \$\$.....designfile.....\$\$

PLOT DATE : \$\$...plottingdate...\$\$

PLOT BY : \$\$...plotuser...\$\$

PLOT NAME : \_\_\_\_\_

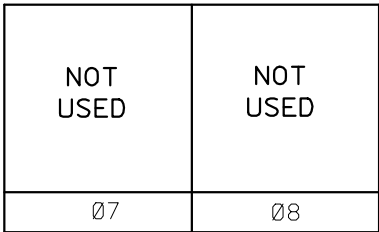
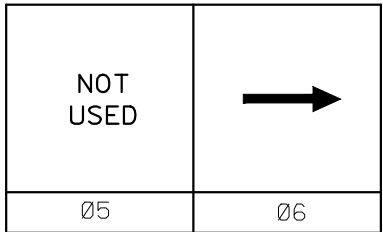
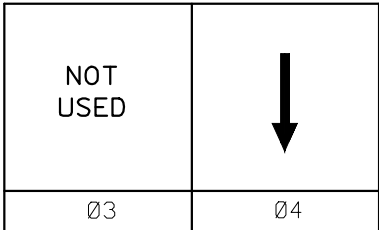
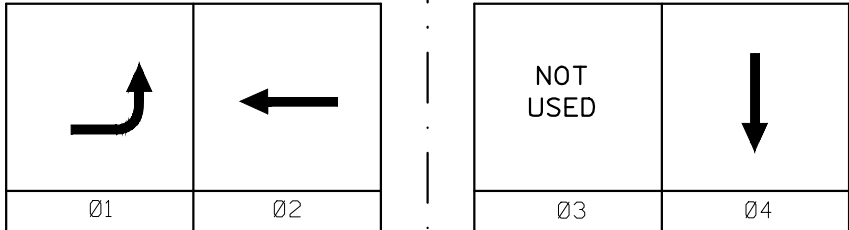
PLOT SCALE : \$\$.....plotscale.....\$\$ WISDOT/CADDs SHEET



TRAFFIC CONTROL SIGNAL
___USH_51_&_CTH_Q/NEWARK_RD___
-----TOWN_OF_BELOIT-----
-----ROCK_COUNTY-----
SIGNAL NO. S53-0253
REGION CONTACT: _____
DESIGNED BY: TADI_____
REVISED BY: _____



	HEAD NUMBERS	FLASH	
Ø1	7-8	-	
Ø2	1-4	R	
Ø3			
Ø4	9-12	R	
Ø5			
Ø6	5-8	R	
Ø7			
Ø8			
Ø2 PED			
Ø4 PED			
Ø6 PED			
Ø8 PED			O.L. ASSIGNMENTS
OLA			
OLB			
OLC			
OLD			
OLE			
OLF			
OLG			
OLH			



BARRIER

CONTROLLER LOGIC

PHASE NUMBER	PHASE LOCKING	DUAL ENTRY W / Ø	PHASE RECALL	PHASE ACTIVE
1	-	-	BY TOD	x
2	X	6	MIN	x
3	-	-		-
4	-	-		x
5	-	-		-
6	X	2	MIN	x
7		-		-
8		-		-

TYPE OF INTERCONNECT	
NONE	X
TBC	
CLOSED LOOP TWISTED PAIR	
CLOSED LOOP FIBER OPTIC	
RADIO	

TYPE OF LIGHTING	
BY OTHER AGENCY	
IN TRAFFIC SIGNAL CABINET	X
IN SEPARATE DOT LIGHTING CABINET	

TYPE OF PRE-EMPT	
NONE	x
RAILROAD	-
EMERGENCY VEHICLE	-
GTT	-
TOMAR	-
HARDWIRE	-
OTHER	-
LIFT BRIDGE	-
QUEUE DETECTOR	-

TYPE OF REMOTE COMMUNICATION	
NONE	X
FIBER	
CELL MODEM	
PHONE	

CENTRAL SYSTEM	
LOCATION OF MASTER CONTROLLER NO:	S-
SIGNAL SYSTEM *:	SS- -

DETECTOR LOGIC

NON-INTRUSIVE DETECTION

DETECTOR INPUT	3	1	7	5	11	9	15	13
DETECTOR *(S)		61		21				
PHASE CALLED		6		2				
PHASE EXTENDED		6		2				
DISCONNECT TIME								
CALLING DELAY								
EXTENSION STRETCH								
LOOP FUNCTION								

DETECTOR INPUT	19	17	23	21	27	25	31	29
DETECTOR *(S)								
PHASE CALLED								
PHASE EXTENDED								
DISCONNECT TIME								
CALLING DELAY								
EXTENSION STRETCH								
LOOP FUNCTION								

DETECTOR INPUT	4	2	8	6	12	10	16	14
DETECTOR *(S)								
PHASE CALLED								
PHASE EXTENDED								
DISCONNECT TIME								
CALLING DELAY								
EXTENSION STRETCH								
LOOP FUNCTION								

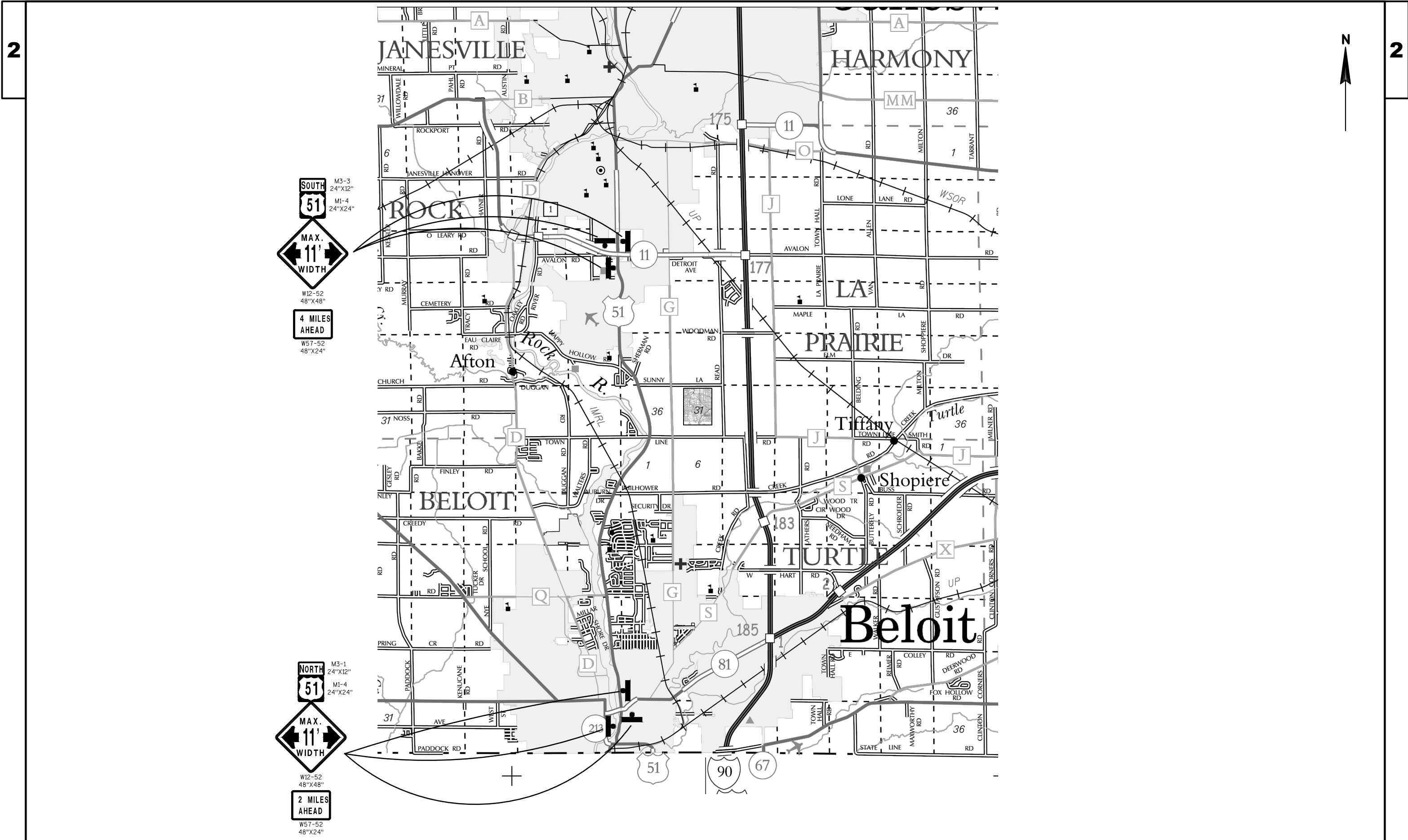
DETECTOR INPUT	20	18	24	22	28	26	32	30
DETECTOR *(S)					41	42		
PHASE CALLED					4	4		
PHASE EXTENDED					4	4		
DISCONNECT TIME								
CALLING DELAY					8.0			
EXTENSION STRETCH								
LOOP FUNCTION								

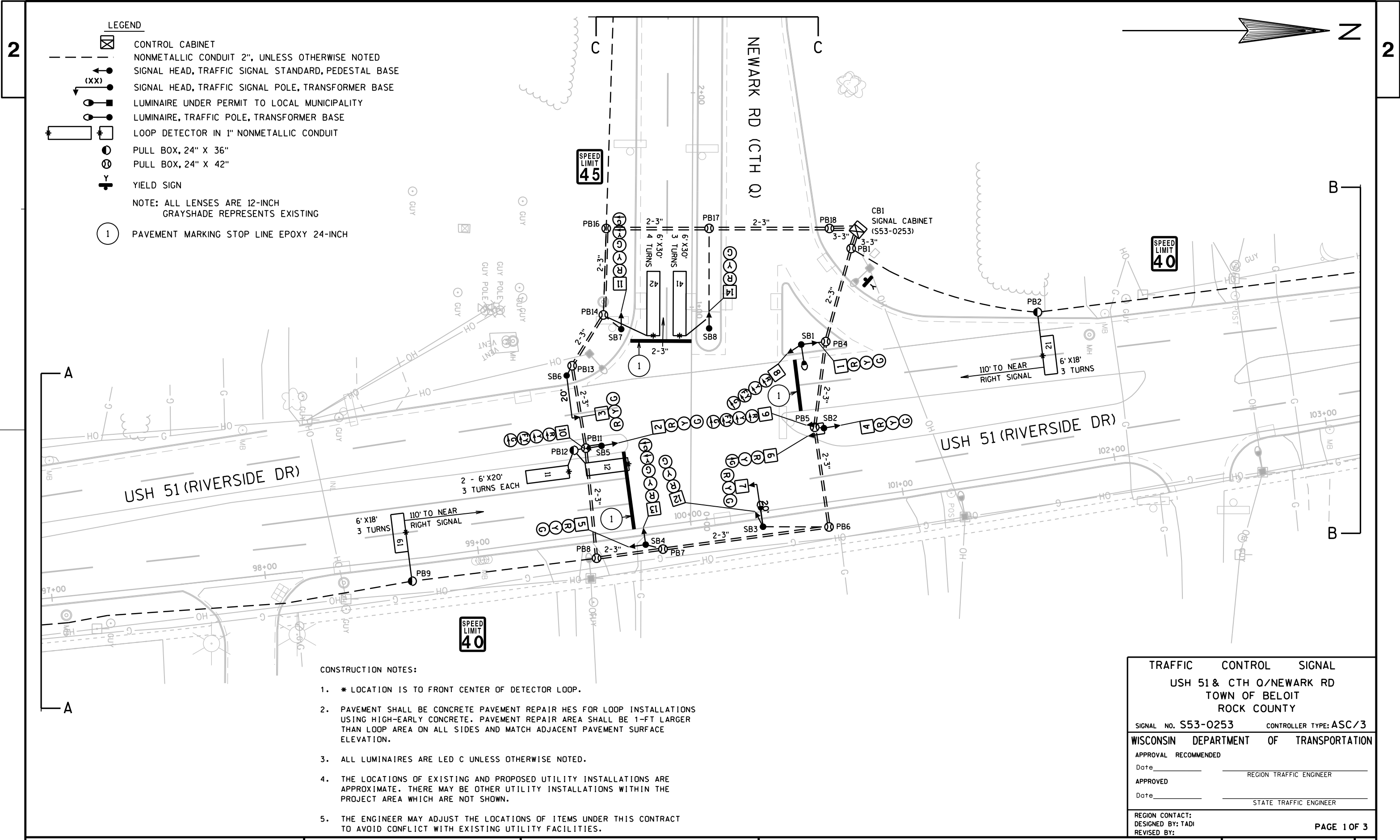
TRAFFIC CONTROL SIGNAL  
\_\_\_USH\_51\_&\_CTH\_Q/NEWARK\_RD\_\_\_  
\_\_\_\_\_TOWN\_OF\_BELOIT\_\_\_\_\_

SIGNAL NO. S0253S11

REGION CONTACT: \_\_\_\_\_  
DESIGNED BY: TADI\_\_\_\_\_



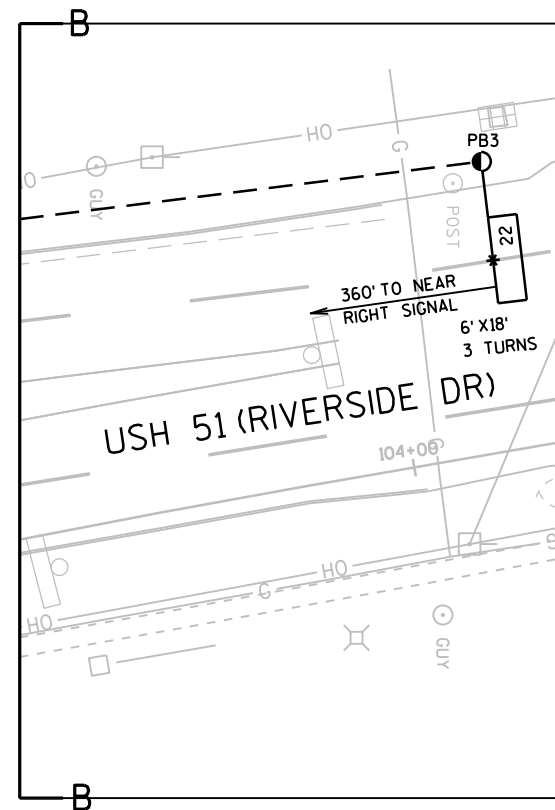
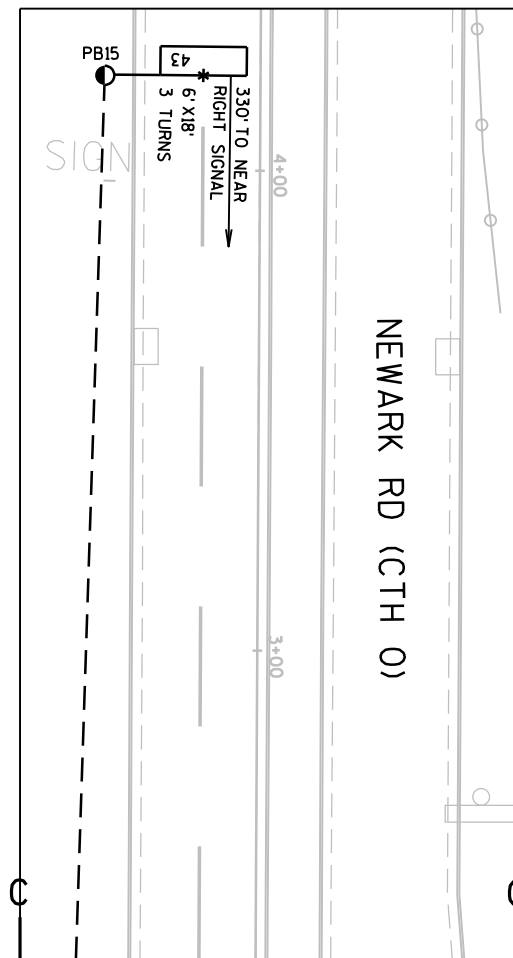
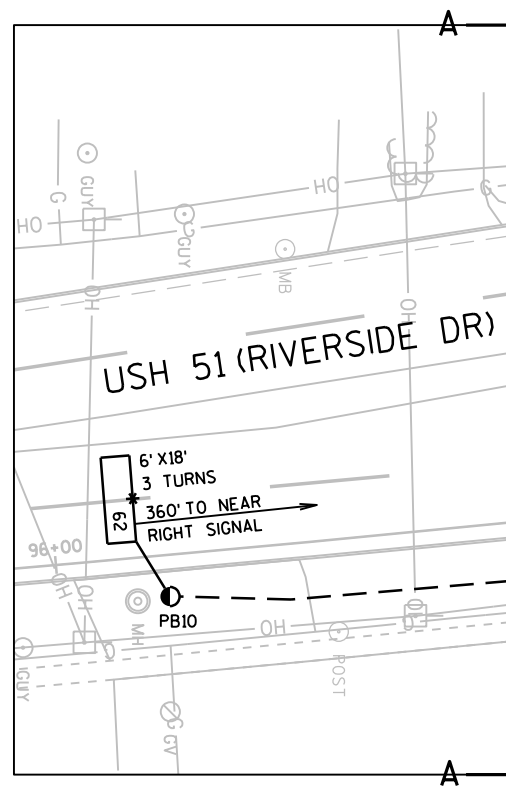




CONSTRUCTION NOTES:

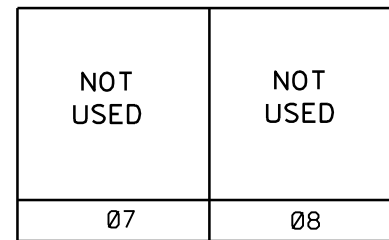
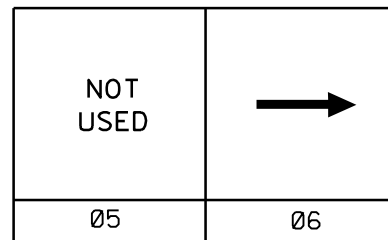
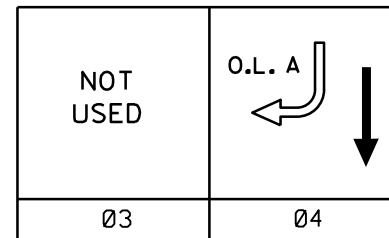
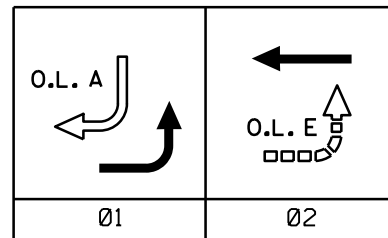
- \* LOCATION IS TO FRONT CENTER OF DETECTOR LOOP.
- PAVEMENT SHALL BE CONCRETE PAVEMENT REPAIR HES FOR LOOP INSTALLATIONS USING HIGH-EARLY CONCRETE. PAVEMENT REPAIR AREA SHALL BE 1-FT LARGER THAN LOOP AREA ON ALL SIDES AND MATCH ADJACENT PAVEMENT SURFACE ELEVATION.
- ALL LUMINAIRES ARE LED C UNLESS OTHERWISE NOTED.
- THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA WHICH ARE NOT SHOWN.
- THE ENGINEER MAY ADJUST THE LOCATIONS OF ITEMS UNDER THIS CONTRACT TO AVOID CONFLICT WITH EXISTING UTILITY FACILITIES.

TRAFFIC CONTROL SIGNAL	
USH 51 & CTH 0/NEWARK RD	
TOWN OF BELOIT	
ROCK COUNTY	
SIGNAL NO. S53-0253	CONTROLLER TYPE: ASC/3
WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVAL RECOMMENDED	
Date _____	REGION TRAFFIC ENGINEER
APPROVED	
Date _____	STATE TRAFFIC ENGINEER
REGION CONTACT:	
DESIGNED BY: TADI	PAGE 1 OF 3
REVISED BY:	



TRAFFIC CONTROL SIGNAL	
USH 51 & CTH O/NEWARK RD	
TOWN OF BELOIT	
ROCK COUNTY	
SIGNAL NO. S53-0253	
REGION CONTACT:	PAGE 2 OF 3
DESIGNED BY: TADI	
REVISED BY:	

	HEAD NUMBERS	FLASH	
Ø1	8-10	-	
Ø2	1-4	R	
Ø3			
Ø4	11-13	R	
Ø5			
Ø6	5-7	R	
Ø7			
Ø8			
Ø2 PED			
Ø4 PED			
Ø6 PED			
Ø8 PED			O.L. ASSIGNMENTS
OLA	11-13	-	PH 1 & 4
OLB			
OLC			
OLD			
OLE	8-10	R	PH 2
OLF			
OLG			
OLH			



BARRIER

## CONTROLLER LOGIC

PHASE NUMBER	PHASE LOCKING	DUAL ENTRY W / Ø	PHASE RECALL	PHASE ACTIVE
1				x
2	X	6	MIN	x
3				
4				x
5				
6	X	2	MIN	x
7				
8				

## TYPE OF INTERCONNECT

NONE	
TBC	
CLOSED LOOP TWISTED PAIR	
CLOSED LOOP FIBER OPTIC	
RADIO	X

## TYPE OF LIGHTING

BY OTHER AGENCY	
IN TRAFFIC SIGNAL CABINET	X
IN SEPARATE DOT LIGHTING CABINET	

## TYPE OF PRE-EMPT

NONE	x
RAILROAD	
EMERGENCY VEHICLE	
GTT	
TOMAR	
HARDWIRE	
OTHER	
LIFT BRIDGE	
QUEUE DETECTOR	

## TYPE OF REMOTE COMMUNICATION

NONE	
FIBER	
CELL MODEM	X
PHONE	

## CENTRAL SYSTEM

LOCATION OF MASTER CONTROLLER NO: S-	
SIGNAL SYSTEM #: SS- -	

## DETECTOR LOGIC

DETECTOR INPUT	3	1	7	5	11	9	15	13
DETECTOR #(S)	12	22		43	62			
PHASE CALLED	1	2			6			
PHASE EXTENDED	1	2		4	6			
DISCONNECT TIME								
CALLING DELAY								
EXTENSION STRETCH				3.0				
LOOP FUNCTION								

DETECTOR INPUT	19	17	23	21	27	25	31	29
DETECTOR #(S)								
PHASE CALLED								
PHASE EXTENDED								
DISCONNECT TIME								
CALLING DELAY								
EXTENSION STRETCH								
LOOP FUNCTION								

DETECTOR INPUT	4	2	8	6	12	10	16	14
DETECTOR #(S)	11	21	41	42	61			
PHASE CALLED	1	2	4	6	6			
PHASE EXTENDED	1	2	4	4	6			
DISCONNECT TIME								
CALLING DELAY				8.0				
EXTENSION STRETCH								
LOOP FUNCTION								

DETECTOR INPUT	20	18	24	22	28	26	32	30
DETECTOR #(S)								
PHASE CALLED								
PHASE EXTENDED								
DISCONNECT TIME								
CALLING DELAY								
EXTENSION STRETCH								
LOOP FUNCTION								

TRAFFIC CONTROL SIGNAL  
USH 51 & CTH Q/NEWARK RD  
TOWN OF BELOIT  
ROCK COUNTY

SIGNAL NO. S53-0253

REGION CONTACT:  
DESIGNED BY: TADI  
REVISED BY:

PAGE 3 OF 3

PROJECT NO: 3700-10-91

HWY: USH 51

COUNTY: ROCK

TRAFFIC SIGNAL SEQUENCE OF OPERATIONS

SHEET

E

USH 51 & CTH Q/NEWARK RD TRAFFIC SIGNAL CABLING CHART NO. 14 CABLE					
CABLE RUN	CABLE	HEAD NO.	MOVEMENT	LENS	CONDUCTOR COLOR
CABINET TO SB1	12/C	1	SB	R	R
				Y	O
				G	G
		8	NB LT	← R	R/BK
				← Y	O/BK
CABINET TO SB2	12/C	4	SB	← FY	BK/W
				← G	G/BK
				R	R
		6	NB	Y	O
				G	G
CABINET TO SB3	12/C	7	NB	R	R
				Y	O
				G	G
		12	EB	R	R/BK
				Y	O/BK
CABINET TO SB4	12/C	5	NB	G	G/BK
				R	R
				Y	O
		13	EB	G	G
				R	R/BK

USH 51 & CTH Q/NEWARK RD TRAFFIC SIGNAL CABLING CHART NO. 14 CABLE					
CABLE RUN	CABLE	HEAD NO.	MOVEMENT	LENS	CONDUCTOR COLOR
CABINET TO SB5	12/C	2	SB	R	R
				Y	O
				G	G
		10	NB LT	← R	R/BK
				← Y	O/BK
CABINET TO SB6	7/C	3	SB	← FY	BK/W
				← G	G/BK
				R	R
		11	EB	Y	O
				G	G
CABINET TO SB7	7/C	14	EB	→ Y	W/BK
				→ G	BU
				R	R
		14	EB	Y	O
				G	G

USH 51 & CTH Q/NEWARK RD LIGHTING CABLING CHART NO. 12 UF W/ GROUND		
CABLE	CABLE RUN	LUMINAIRE LOCATION
2/C WITH GROUND	CABINET TO SB1	ISLAND
	CABINET TO SB3	NE QUADRANT

TRAFFIC CONTROL SIGNALS  
USH 51 & CTH Q/NEWARK RD

TOWN OF BELOITROCK COUNTY

SIGNAL NO. S0253SCALE 0 5' 10' 20'

DIST. CONTACT:PAGE OF



DATE 04JAN16		E S T I M A T E O F Q U A N T I T I E S			
LINE					3700-10-91
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	204.0100	Removing Pavement	SY	156.000	156.000
0020	204.0195	Removing Concrete Bases	EACH	10.000	10.000
0030	213.0100	Finishing Roadway (project) 01.	EACH	1.000	1.000
		3700-10-91			
0040	415.1100	Concrete Pavement HES 10-Inch	SY	156.000	156.000
0050	416.1715	Concrete Pavement Repair SHES	SY	10.000	10.000
0060	619.1000	Mobilization	EACH	1.000	1.000
0070	643.0100	Traffic Control (project) 01. 3700-10-91	EACH	1.000	1.000
0080	643.0300	Traffic Control Drums	DAY	400.000	400.000
0090	643.0420	Traffic Control Barricades Type III	DAY	10.000	10.000
0100	643.0800	Traffic Control Arrow Boards	DAY	20.000	20.000
0110	643.0900	Traffic Control Signs	DAY	1,470.000	1,470.000
0120	647.0576	Pavement Marking Stop Line Epoxy 24-Inch	LF	67.000	67.000
0130	652.0225	Conduit Rigid Nonmetallic Schedule 40 2-Inch	LF	1,090.000	1,090.000
0140	652.0235	Conduit Rigid Nonmetallic Schedule 40 3-Inch	LF	405.000	405.000
0150	652.0615	Conduit Special 3-Inch	LF	655.000	655.000
0160	652.0800	Conduit Loop Detector	LF	408.000	408.000
0170	653.0905	Removing Pull Boxes	EACH	13.000	13.000
0180	654.0101	Concrete Bases Type 1	EACH	5.000	5.000
0190	654.0102	Concrete Bases Type 2	EACH	3.000	3.000
0200	654.0217	Concrete Control Cabinet Bases Type 9 Special	EACH	1.000	1.000
0210	655.0230	Cable Traffic Signal 5-14 AWG	LF	200.000	200.000
0220	655.0240	Cable Traffic Signal 7-14 AWG	LF	690.000	690.000
0230	655.0260	Cable Traffic Signal 12-14 AWG	LF	985.000	985.000
0240	655.0305	Cable Type UF 2-12 AWG Grounded	LF	315.000	315.000
0250	655.0515	Electrical Wire Traffic Signals 10 AWG	LF	795.000	795.000
0260	655.0610	Electrical Wire Lighting 12 AWG	LF	220.000	220.000
0270	655.0700	Loop Detector Lead In Cable	LF	1,885.000	1,885.000
0280	655.0800	Loop Detector Wire	LF	1,286.000	1,286.000
0290	657.0425	Traffic Signal Standards Aluminum 15-FT	EACH	2.000	2.000
0300	657.0590	Trombone Arms 20-FT	EACH	2.000	2.000
0310	658.0110	Traffic Signal Face 3-12 Inch Vertical	EACH	1.000	1.000
0320	658.0115	Traffic Signal Face 4-12 Inch Vertical	EACH	3.000	3.000
0330	658.0120	Traffic Signal Face 5-12 Inch Vertical	EACH	2.000	2.000
0340	658.0215	Backplates Signal Face 3 Section 12-Inch	EACH	1.000	1.000
0350	658.0220	Backplates Signal Face 4 Section 12-Inch	EACH	3.000	3.000
0360	658.0225	Backplates Signal Face 5 Section 12-Inch	EACH	2.000	2.000
0370	658.0600	Led Modules 12-Inch Red Ball	EACH	3.000	3.000
0380	658.0605	Led Modules 12-Inch Yellow Ball	EACH	3.000	3.000
0390	658.0610	Led Modules 12-Inch Green Ball	EACH	2.000	2.000
0400	658.0615	Led Modules 12-Inch Red Arrow	EACH	3.000	3.000
0410	658.0620	Led Modules 12-Inch Yellow Arrow	EACH	8.000	8.000
0420	658.0625	Led Modules 12-Inch Green Arrow	EACH	6.000	6.000
0430	658.5069	Signal Mounting Hardware (location) 01. USH 51 (Riverside Drive) & CTH Q (Newark Road)	LS	1.000	1.000
0440	659.1125	Luminaires Utility LED C	EACH	2.000	2.000
0450	661.0200	Temporary Traffic Signals for Intersections (location) 01. USH 51 (Riverside Drive) & CTH Q (Newark Road)	LS	1.000	1.000
0460	690.0250	Sawing Concrete	LF	576.000	576.000

DATE 04JAN16		E S T I M A T E O F Q U A N T I T I E S			
LINE					3700-10-91
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0470	SPV.0060	Special 01. Pull Box Non-Conductive 24x42-inch	EACH	18.000	18.000
0480	SPV.0105	Special 01. Temporary Non-Intrusive Vehicle Detection System for Intersections	LS	1.000	1.000
0490	SPV.0105	Special 02. Remove Traffic Signals	LS	1.000	1.000
0500	SPV.0105	Special 03. Reinstall Traffic Signal Items	LS	1.000	1.000

3

USH 51 (RIVERSIDE DRIVE) & CTH Q  
(NEWARK ROAD)  
ROCK COUNTY

STATE FURNISHED MATERIALS SUMMARY	
EACH	DESCRIPTION
1	TRAFFIC SIGNAL CONTROLLER, FULLY ACTUATED, 8 PHASE
1	TRAFFIC SIGNAL CABINET
1	METER BREAKER PEDESTAL

REMOVING CONCRETE BASES	
204.0195	REMOVING CONCRETE BASES
SIGNAL BASE NO.	EACH
CB1	1
SB1	1
SB2	1
SB3	1
SB4	1
SB5	1
SB6	1
SB7	1
SB8	1
SB9	1
TOTAL	10

REMOVE PULL BOXES	
653.0905	REMOVING PULL BOXES
PULL BOX NO.	EACH
PB1	1
PB2	1
PB3	1
PB4	1
PB5	1
PB6	1
PB7	1
PB8	1
PB9	1
PB10	1
PB11	1
PB12	1
PB13	1
TOTAL	13

		CONDUIT		
		652.0225	652.0235	652.0615
		CONDUIT RIGID	CONDUIT RIGID	
		NONMETALLIC	NONMETALLIC	CONDUIT
		SCHEDULE 40	SCHEDULE 40	SPECIAL
		2-INCH	3-INCH	3-INCH
FROM	TO	L.F.	L.F.	L.F.
CB1	PB1		15	
PB1	PB2	95		
PB2	PB3	250		
PB1	PB4			90
PB4	SB1	10		
PB4	PB5			80
PB5	SB2	5		
PB5	PB6			90
PB6	SB3	30		
PB6	PB7		160	
PB7	SB4	5		
PB7	PB8		60	
PB8	PB9	85		
PB9	PB10	245		
PB8	PB11			100
PB11	PB12	5		
PB11	SB5	5		
PB11	PB13			80
PB13	SB6	5		
PB13	PB14		60	
PB14	PB16		80	
PB14	SB7	10		
PB16	PB17			100
PB17	SB8	50		
PB16	PB15	290		
PB17	PB18			115
PB18	CB1		30	
TOTAL		1090	405	655

TRAFFIC SIGNAL CABLE AND WIRE		
655.0610		
ELECTRICAL		
WIRE		
LIGHTING		
12 AWG		
FROM	TO	L.F.
SB1	LUMINAIRE 1	110
SB3	LUMINAIRE 1	110
TOTAL		220

PULL BOXES			
SPV.0060.01			
PULL BOX			
NON-CONDUCTIVE			
PULL BOX NO.	LOCATION STA	OFFSET	24X42-INCH EACH
PB1	100+91.3	115.7 LT	1
PB2	101+75.3	72.5 LT	1
PB3	104+24.6	60.4 LT	1
PB4	100+73.8	74.3 LT	1
PB5	100+63.3	35.4 LT	1
PB6	100+63.7	11.5 RT	1
PB7	99+85.6	11.0 RT	1
PB8	99+54.3	11.0 RT	1
PB9	98+67.8	10.1 RT	1
PB10	96+23.1	8.7 RT	1
PB11	99+56.2	40.5 LT	1
PB12	99+50.5	40.5 LT	1
PB13	99+55.0	79.4 LT	1
PB14	99+72.7	101.0 LT	1
PB15	4+19.7	32.5 LT	1
PB16	99+79.0	142.0 LT	1
PB17	100+26.0	135.0 LT	1
PB18	100+82.5	126.3 LT	1
TOTAL			18

TRAFFIC SIGNAL CABLE AND WIRE				
655.0240* 655.0260 655.0305				
CABLE CABLE CABLE				
TRAFFIC SIGNAL TRAFFIC SIGNAL UF 2-12 AWG				
7-14 AWG 12-14 AWG GROUNDED				
FROM	TO	L.F.	L.F.	L.F.
CB1	SB1		105	
CB1	SB2		140	
CB1	SB3		210	
CB1	SB4		265	
CB1	SB5		265	
CB1	SB6	225		
CB1	SB7	200		
CB1	SB8	145		
CB1	SB1			105
CB1	SB3			210
TOTAL		570	985	315

\* QUANTITY SHOWN ELSEWHERE ON PLAN

3

3

USH 51 (RIVERSIDE DRIVE) & CTH Q  
(NEWARK ROAD)  
ROCK COUNTY

TRAFFIC DETECTOR LOOPS										
LOOP NO.	HOME RUN PB	LOCATION*		SIZE (FT) X (FT)	NO. OF TURNS	PAVEMENT TYPE	652.0800	655.0700	655.0800	
							CONDUIT	LOOP DETECTOR	LOOP DETECTOR	
		STA	OFFSET				LOOP DETECTOR L.F.	LEAD IN CABLE L.F.	WIRE L.F.	
11	PB12	99+47.0	30.6 LT	6 X 20	3	CONCRETE	64	235	202	
12	PB12	99+75.0	30.6 LT	6 X 20	3	CONCRETE	64	235	202	
21	PB2	101+74.5	52.0 LT	6 X 18	3	CONCRETE	68	115	214	
22	PB3	104+23.5	39.7 LT	6 X 18	3	CONCRETE	68	365	214	
61	PB9	98+67.4	12.6 LT	6 X 18	3	CONCRETE	72	345	227	
62	PB10	96+17.1	12.4 LT	6 X 18	3	CONCRETE	72	590	227	
							408	1885	1286	

\* LOCATION IS TO FRONT CENTER OF DETECTOR LOOP

GROUNDED CONDUCTOR		
655.0515 ELECTRICAL WIRE TRAFFIC SIGNALS 10 AWG		
FROM	TO	L.F.
CB1	SB1	75
SB1	SB2	70
SB2	SB3	95
SB3	SB4	130
SB4	SB5	105
SB5	SB6	65
SB6	SB7	60
SB7	SB8	80
SB8	CB1	115
TOTAL		795

TRAFFIC SIGNAL CABLE AND WIRE				
655.0230 CABLE TRAFFIC SIGNAL 5-14 AWG				
655.0240* CABLE TRAFFIC SIGNAL 7-14 AWG				
FROM	TO	L.F.	L.F.	
SB1	HEAD 1	20		
SB1	HEAD 8		20	
SB2	HEAD 4	20		
SB2	HEAD 6	20		
SB2	HEAD 9		20	
SB3	HEAD 7	40		
SB3	HEAD 12		20	
SB4	HEAD 5	20		
SB4	HEAD 13		20	
SB5	HEAD 2	20		
SB5	HEAD 10		20	
SB6	HEAD 3	40		
SB7	HEAD 11		20	
SB8	HEAD 14	20		
TOTAL		200	120	

\* QUANTITY SHOWN ELSEWHERE ON PLAN

TRAFFIC SIGNAL MOUNTING HARDWARE	
658.5069.01 SIGNAL MOUNTING HARDWARE L.S.	
LOCATION	
USH 51 & CTH Q	1
TOTAL	1

TEMPORARY TRAFFIC SIGNALS FOR INTERSECTIONS	
661.0200.01 TEMPORARY TRAFFIC SIGNALS FOR INTERSECTIONS L.S.	
LOCATION	
USH 51 & CTH Q	1
TOTAL	1

CONCRETE BASES					
654.0101 CONCRETE BASES TYPE 1 EACH			654.0102 CONCRETE BASES TYPE 2 EACH	654.0217 CONCRETE CONTROL CABINET BASES TYPE 9 SPECIAL EACH	
SIGNAL BASE NO.	LOCATION STA	LOCATION OFFSET			
CB1	100+95.0	123.1 LT			1
SB1	100+62.2	74.5 LT		1	
SB2	100+67.5	34.5 LT	1		
SB3	100+33.2	7.1 RT		1	
SB4	99+77.8	7.1 RT	1		
SB5	99+63.6	40.6 LT	1		
SB6	99+51.9	75.2 LT		1	
SB7	99+80.0	93.3 LT	1		
SB8	100+20.7	88.1 LT	1		
TOTAL			5	3	1

TEMPORARY NON-INTRUSIVE VEHICLE DETECTION SYSTEM FOR INTERSECTIONS	
SPV.0105.01 TEMPORARY NON-INTRUSIVE VEHICLE DETECTION SYSTEM FOR INTERSECTIONS L.S.	
LOCATION	
USH 51 & CTH Q	1
TOTAL	1

REMOVE TRAFFIC SIGNALS	
SPV.0105.02 REMOVE TRAFFIC SIGNALS L.S.	
LOCATION	
USH 51 & CTH Q	1
TOTAL	1

3

USH 51 (RIVERSIDE DRIVE) & CTH Q  
(NEWARK ROAD)  
ROCK COUNTY

POLES										
	657.0100	657.0255	657.0305	657.0310	657.0315	657.0420	657.0425	657.0590	657.0609	659.1125
		TRANSFORMER				TRAFFIC SIGNAL	TRAFFIC SIGNAL			
		BASES BREAKAWAY				STANDARDS	STANDARDS	TROMBONE	LUMINAIRE ARMS	LUMINAIRES
	PEDESTAL	11 1/2-INCH	POLES	POLES	POLES	ALUMINUM	ALUMINUM	ARMS	SINGLE MEMBER	UTILITY
SIGNAL	BASES	BOLT CIRCLE	TYPE 2	TYPE 3	TYPE 4	13-FT	15-FT	20-FT	4-INCH CLAMP 6-FT	LED C
BASE NO.	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH
SB1		REINSTALLED			REINSTALLED				REINSTALLED	1
SB2	REINSTALLED						REINSTALLED			
SB3		REINSTALLED		REINSTALLED				1	REINSTALLED	1
SB4	REINSTALLED						1			
SB5	REINSTALLED					REINSTALLED				
SB6		REINSTALLED	REINSTALLED					1		
SB7	REINSTALLED						1			
SB8	REINSTALLED					REINSTALLED				
TOTAL	0	0	0	0	0	0	2	2	0	2

		FACES												
		658.0110	658.0115	658.0120	658.0155	658.0215	658.0220	658.0225	658.0600	658.0605	658.0610	658.0615	658.0620	658.0625
		TRAFFIC	TRAFFIC	TRAFFIC	TRAFFIC	BACKPLATES	BACKPLATES	BACKPLATES						
		SIGNAL FACE	SIGNAL FACE	SIGNAL FACE	SIGNAL FACE	SIGNAL FACE	SIGNAL FACE	SIGNAL FACE	LED MODULES	LED MODULES	LED MODULES	LED MODULES	LED MODULES	LED MODULES
		3-12 INCH	4-12 INCH	5-12 INCH	3-12 INCH	3 SECTION	4 SECTION	5 SECTION	12-INCH	12-INCH	12-INCH	12-INCH	12-INCH	12-INCH
SIGNAL	SIGNAL	VERTICAL	VERTICAL	VERTICAL	HORIZONTAL	12-INCH	12-INCH	12-INCH	RED BALL	YELLOW BALL	GREEN BALL	RED ARROW	YELLOW ARROW	GREEN ARROW
BASE NO.	HEAD NO.	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH
SB1	1	REINSTALL				REINSTALL			REINSTALL	REINSTALL	REINSTALL			
SB1	8		1				1					1	2	1
SB2	4	REINSTALL				REINSTALL			REINSTALL	REINSTALL	REINSTALL			
SB2	6	1				1			1	1				1
SB2	9		1				1					1	2	1
SB3	7				REINSTALL				REINSTALL	REINSTALL	REINSTALL			
SB3	12	REINSTALL				REINSTALL			REINSTALL	REINSTALL	REINSTALL			
SB4	5	REINSTALL				REINSTALL			REINSTALL	REINSTALL	REINSTALL			
SB4	13			1				1	1	1	1		1	1
SB5	2	REINSTALL				REINSTALL			REINSTALL	REINSTALL	REINSTALL			
SB5	10		1				1					1	2	1
SB6	3				REINSTALL				REINSTALL	REINSTALL	REINSTALL			
SB7	11			1				1	1	1	1		1	1
SB8	14	REINSTALL				REINSTALL			REINSTALL	REINSTALL	REINSTALL			
TOTAL		1	3	2	0	1	3	2	3	3	2	3	8	6



USH 51 (RIVERSIDE DRIVE) & CTH Q  
(NEWARK ROAD)  
ROCK COUNTY

REINSTALL TRAFFIC SIGNAL ITEMS	
	SPV.0105.03
	REINSTALL
	TRAFFIC SIGNAL
	ITEMS
LOCATION	L.S.
USH 51 & CTH Q	1
TOTAL	1

PAVEMENT MARKING	
	647.0576
	PAVEMENT MARKING
	STOP LINE
	EPOXY
	24-INCH
LOCATION	L.F.
USH 51 & CTH Q	67
TOTAL	67

CONCRETE PAVEMENT REPAIR AND REPLACEMENT				
	204.0100	415.1100	415.1715	690.0250
	REMOVING	CONCRETE	CONCRETE	SAWING
	PAVEMENT	PAVEMENT	PAVEMENT	CONCRETE
		HES	REPAIR	
		10-INCH	SHES	
LOCATION	S.Y.	S.Y.	S.Y.	L.F.
USH 51 & CTH Q	156	156	10	576
TOTAL	156	156	10	576

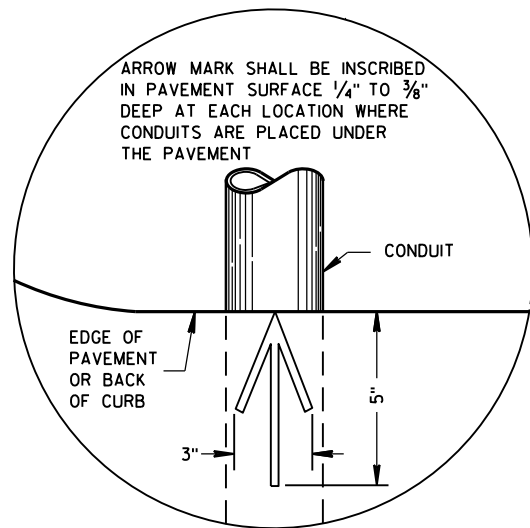
MOBILIZATION	
	619.1000
	MOBILIZATION
	EACH
LOCATION	
USH 51 & CTH Q	1
TOTAL	1

TRAFFIC CONTROL					
	643.0100	643.0300	643.0420	643.0800	643.0900
	TRAFFIC CONTROL	DRUMS	BARRICADES TYPE III	ARROW BOARDS	SIGNS
	EACH	DAYS	DAYS	DAYS	DAYS
LOCATION					
USH 51 & CTH Q	1	400	10	20	30
TOTAL	1	400	10	20	30

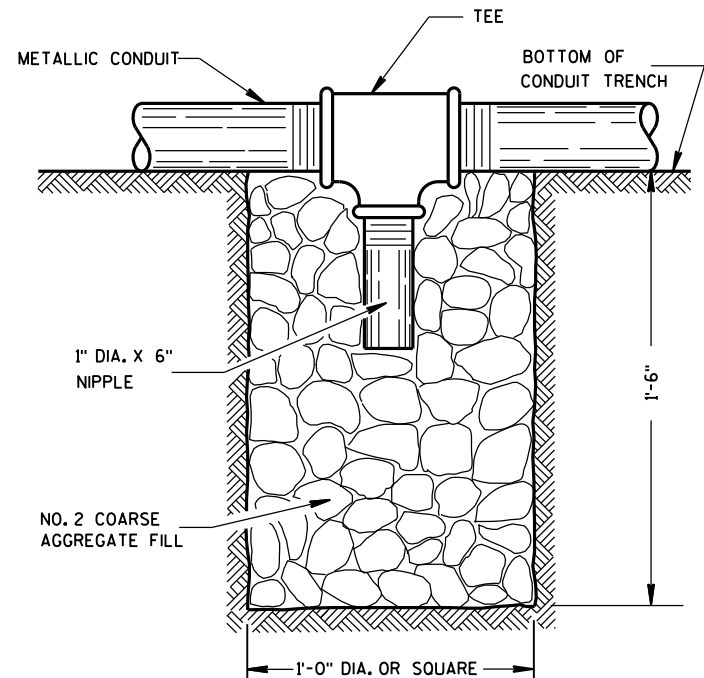
FINISHING ROADWAY	
	213.0100
	FINISHING
	ROADWAY
	EACH
LOCATION	
USH 51 & CTH Q	1
TOTAL	1

Standard Detail Drawing List

09B02-09	CONDUIT
09B04-11	PULL BOX
09C02-07	CONCRETE BASES, TYPES 1, 2, 5, & 6
09C03-04	TRANSFORMER/PEDESTAL BASES
09C06-07	CONCRETE CONTROL CABINET BASE, TYPE 9, SPECIAL
09E01-14A	POLE MOUNTINGS FOR TRAFFIC SIGNALS TYPE 2
09E01-14B	POLE MOUNTINGS FOR TRAFFIC SIGNALS AND LIGHTING UNITS, TYPE 3 (HEAVY DUTY)
09E01-14C	POLE MOUNTINGS FOR TRAFFIC SIGNALS AND LIGHTING UNITS, TYPE 4
09E01-14G	HARDWARE DETAILS FOR POLE MOUNTINGS
09E03-05	NON-FREEWAY LIGHTING UNIT POLE WIRING
09E06-05	TRAFFIC SIGNAL STANDARD POLY BRACKET MOUNTINGS (TYPICAL) 13 FT. OR 15 FT.
09F15-04B	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 2)
09F16-02	LOOP DETECTOR INSTALLED IN NEW CONCRETE PAVEMENT ROUND CSCP PULL BOX 45 DEGREE ELBOWS TO PULL BOX
09G01-04A	SPAN WIRE TEMPORARY TRAFFIC SIGNAL
09G01-04C	SPAN WIRE TEMPORARY TRAFFIC SIGNAL
09G01-04D	SPAN WIRE TEMPORARY TRAFFIC SIGNAL
09G01-04E	SPAN WIRE TEMPORARY TRAFFIC SIGNAL
09G01-04F	SPAN WIRE TEMPORARY TRAFFIC SIGNAL
09G01-04G	SPAN WIRE TEMPORARY TRAFFIC SIGNAL
13C09-12A	CONCRETE PAVEMENT REPAIR AND REPLACEMENT
13C09-12B	CONCRETE PAVEMENT REPAIR AND REPLACEMENT
13C09-12C	CONCRETE PAVEMENT REPAIR AND REPLACEMENT
15C33-01	STOP LINE AND CROSSWALK PAVEMENT MARKING
15D20-03	TRAFFIC CONTROL, SINGLE LANE CLOSURE, NON-FREEWAY/EXPRESSWAY

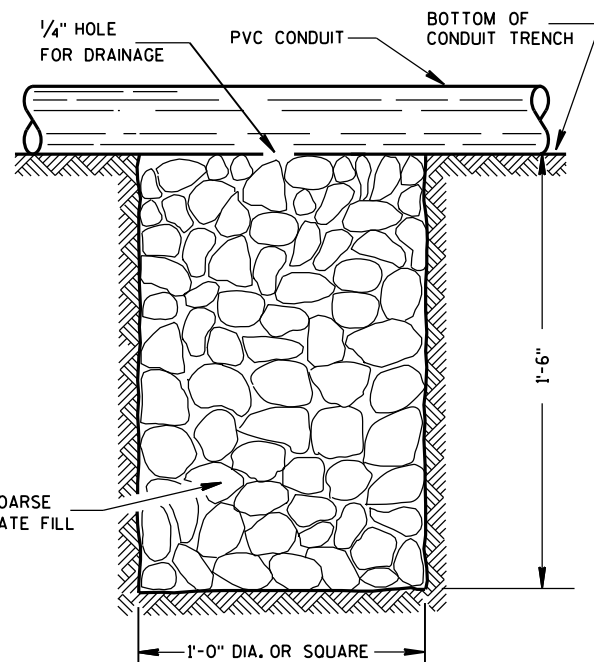


PLAN VIEW  
ARROW MARK



NOTE: INSTALL AT LOCATIONS WHERE METALLIC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR METALLIC CONDUIT



NOTE: INSTALL AT LOCATIONS WHERE PVC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR PVC CONDUIT

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

METALLIC (STANDARD SPECIFICATION 652.2.2) OR NONMETALLIC (STANDARD SPECIFICATION 652.2.3) CONDUIT SHALL BE FURNISHED AND PLACED AS SHOWN.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

THE TRENCH SHALL NOT BE BACKFILLED PRIOR TO INSPECTION OF THE CONDUIT.

ALL METALLIC CONDUIT RACEWAY ENDS SHALL BE REAMED AND THREADED.

ALL METALLIC CONDUIT IN WHICH WIRE OR CABLE IS TO BE INSTALLED SHALL BE BUSHED WITH APPROVED THREADED BUSHINGS BEFORE INSTALLATION OF THE WIRE OR CABLE.

ALL METALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT TO BE INSTALLED SHALL BE CAPPED WITH THREADED PROTECTIVE CAPS, AS APPROVED BY THE ENGINEER.

ALL NONMETALLIC CONDUIT SHALL BE CAPPED OR PLUGGED IMMEDIATELY AFTER INSTALLATION AND SHALL REMAIN CAPPED OR PLUGGED UNTIL WIRE/CABLES ARE INSTALLED.

NONMETALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

BENDING OF PVC ELECTRICAL CONDUIT SHALL BE ACCOMPLISHED BY USING A BLANKET OR EMERSION TYPE TANK DESIGNED FOR THE PURPOSE OF BENDING PVC ELECTRICAL CONDUIT.

ALL CUT ENDS SHALL BE TRIMMED INSIDE AND OUTSIDE TO REMOVE ALL ROUGH EDGES ON NONMETALLIC CONDUIT. (SEE NEC 347.5)

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY U.L. LISTED ADAPTER FITTINGS SHALL BE USED.

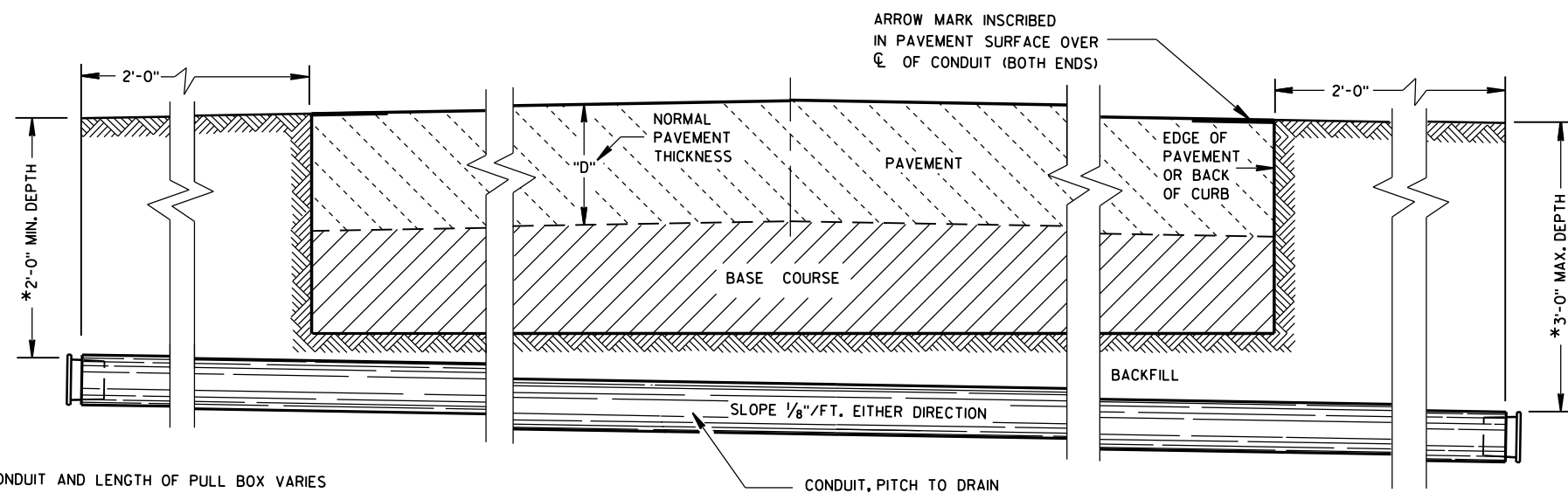
PRIOR TO CONDUIT ACCEPTANCE, CONDUIT CAPS OR PLUGS SHALL BE REMOVED, AND THE CAPS, PLUGS AND CONDUIT ENDS SHALL BE THOROUGHLY CLEANED AND THEN THE CAPS OR PLUGS REINSTALLED TO ENSURE THAT THE CAPS OR PLUGS CAN BE EASILY REMOVED IN THE FUTURE.

ALL CONDUIT BEING FURNISHED AND INSTALLED SHALL HAVE THE U.L. LABEL FIRMLY ATTACHED.

CONDUIT RUNS SHALL BE THE SAME SIZE OF CONDUIT FROM ONE END TO THE OTHER (FROM PULL BOX TO PULL BOX-OR-JUNCTION BOX TO JUNCTION BOX-OR-BASE TO BASE, ETC.).

TRACER WIRE SHALL BE INSTALLED AS STATED IN THE STANDARD SPECIFICATION, ITEM 652.3.1.1.

ALL CONDUIT RUNS SHALL BE STRAIGHT (WITHOUT BENDS) FROM PULL BOX TO PULL BOX, PULL BOX TO BASE AND BASE TO BASE AS SHOWN ON THE PLANS.



\*DEPTH OF CONDUIT AND LENGTH OF PULL BOX VARIES WITH HEIGHT OF CURB USED. ALSO SEE PULL BOX S.D.D. 9B4

SIDE ELEVATION  
DETAIL FOR CONDUIT UNDER PAVED HIGHWAYS

## CONDUIT

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June, 2015 /S/ Ahmet Demirbilek  
DATE STATE ELECTRICAL ENGINEER  
FHWA

TABLE OF NOMINAL DIMENSIONS AND WEIGHTS

DIMENSION IN INCHES		CORRUGATED STEEL PIPE								
PIPE DIAMETER (INSIDE)	A	12	12	12	18	18	18	24	24	24
PIPE LENGTH **	B	24	30	36	24	30	36	36	42	48
WALL THICKNESS	C	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064
COVER	D	10 1/4	10 1/4	10 1/4	16 1/4	16 1/4	16 1/4	22 1/4	22 1/4	22 1/4
FRAME	E	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2	26 1/2	26 1/2	26 1/2
FRAME	F	8 1/2	8 1/2	8 1/2	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2
FRAME	G	11 1/2	11 1/2	11 1/2	17 1/2	17 1/2	17 1/2	23 1/2	23 1/2	23 1/2
WEIGHT IN POUNDS *										
FRAME AND COVER		60	60	60	110	110	110	155	155	155

\* THE ACTUAL WEIGHT OF THE MANHOLE FRAME AND COVER MAY VARY WITHIN 5 PERCENT PLUS OR MINUS OF THE WEIGHTS SHOWN.

\*\* NORMALLY USED LENGTHS. THE PROJECT ENGINEER SHALL DETERMINE IF PIPE LENGTHS, OTHER THAN THOSE SPECIFIED, SHALL BE USED, TO A MAXIMUM OF 48" (CONTINUOUS LENGTH, NON-SPLICED). THE ADDITIONAL LENGTH SHALL BE INCIDENTAL TO THE PULL BOX BID PRICE.

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL FRAMES AND COVERS SHALL BE HEAVY DUTY TYPE, SUITABLE FOR VEHICULAR TRAFFIC LOADS.

PULL BOXES LOCATED IN THE ROADWAYS SHALL HAVE LOCKING COVERS.

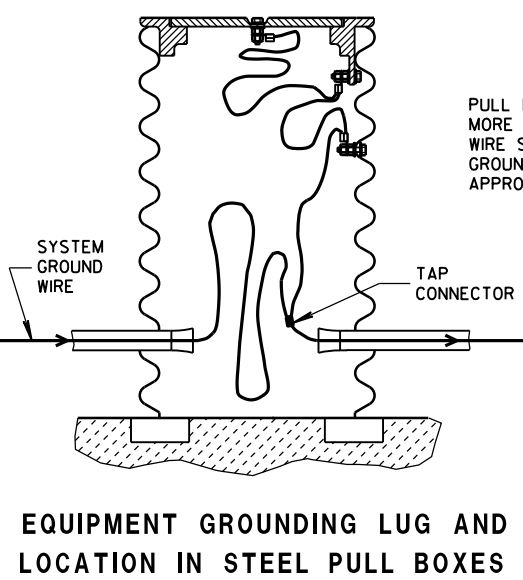
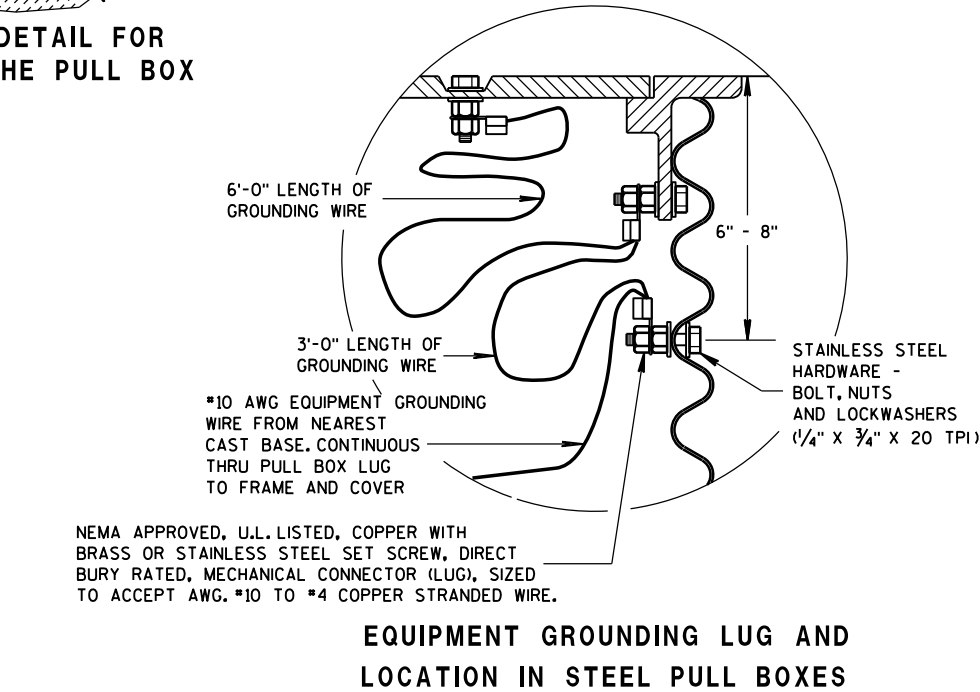
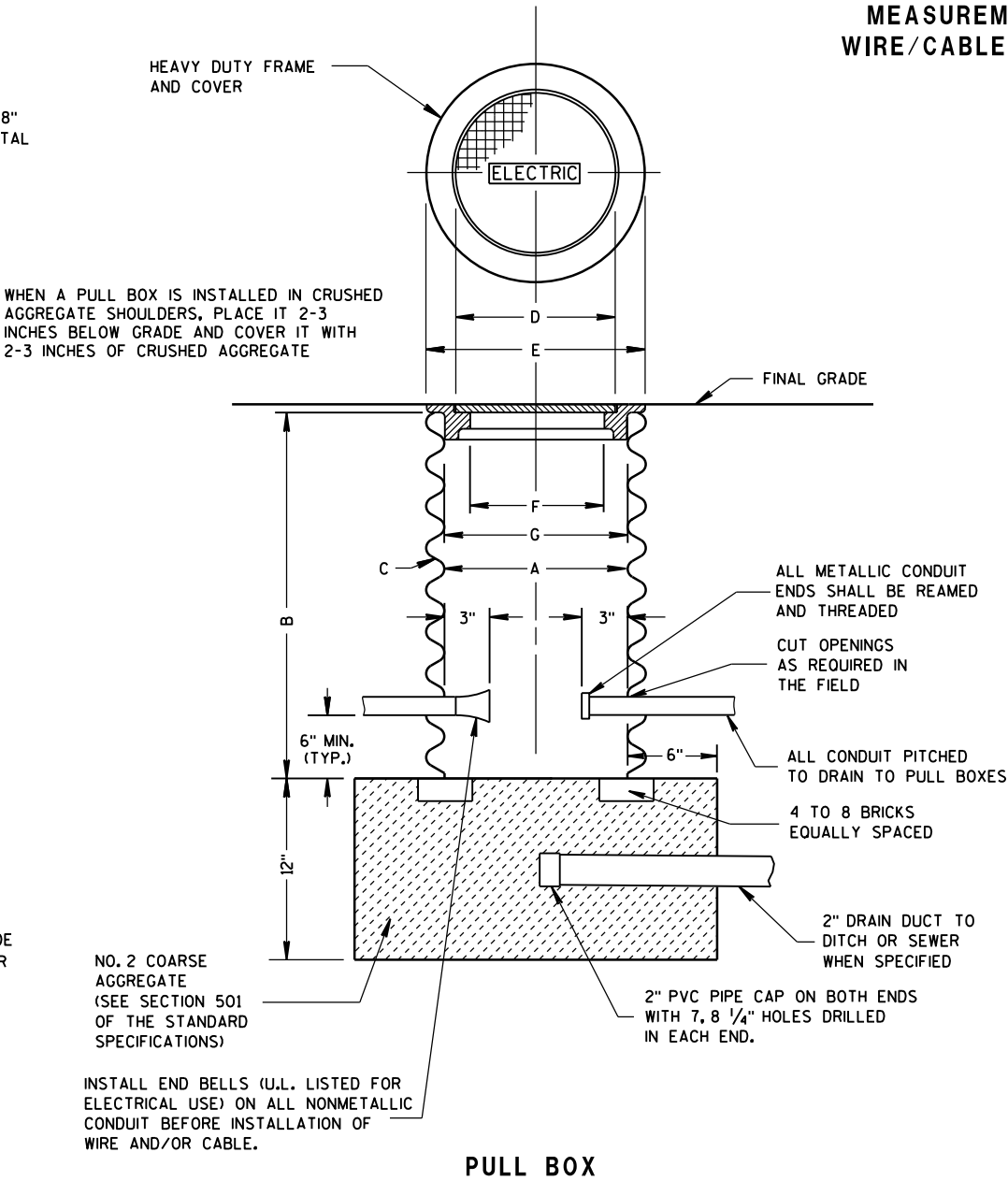
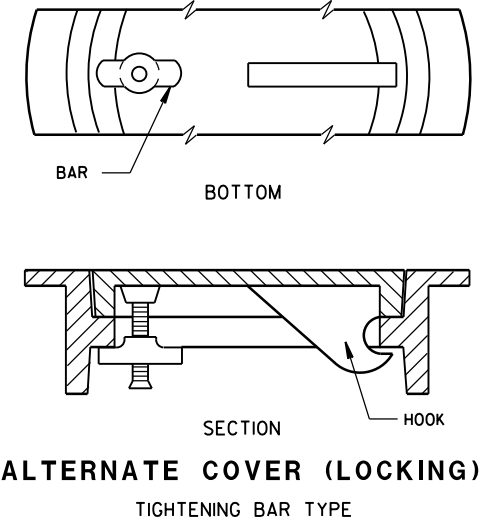
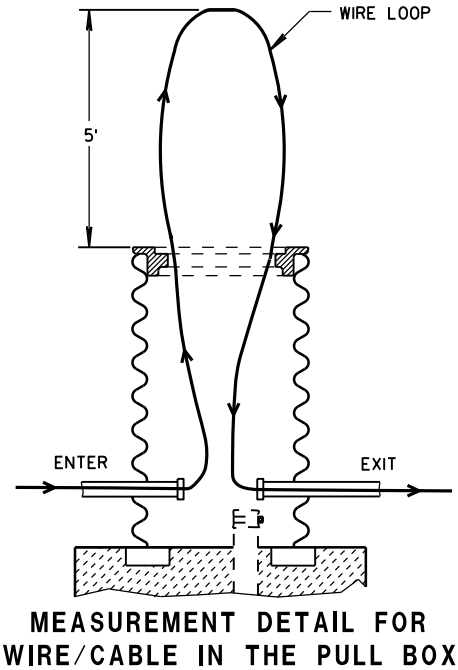
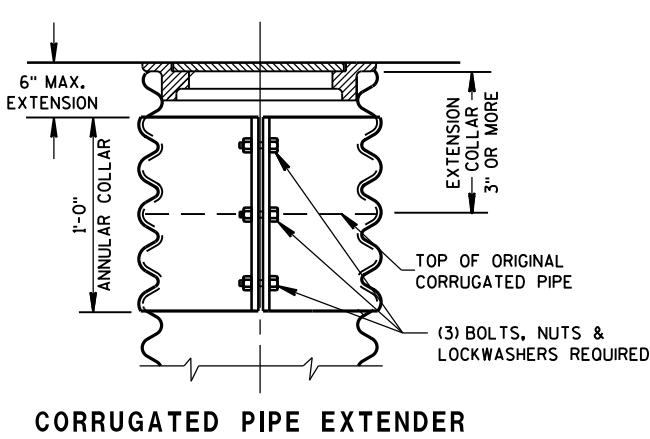
ENTRANCE HOLES INTO PULL BOXES SHALL BE CUT WITH A CIRCULAR HOLE SAW OR HYDRAULIC CONDUIT PUNCH. HOLE SIZE SHALL BE THE OUTSIDE DIAMETER OF THE CONDUIT THAT IS TO FIT IN THE OPENING PLUS NO MORE THAN 1/4".

THE CONTRACTOR SHALL NOT INSTALL WIRE IN ANY PULL BOX UNTIL ITS INSTALLATION HAS BEEN INSPECTED AND ACCEPTED BY THE ENGINEER.

GROUNDING LUGS (MECHANICAL CONNECTORS) SHALL BE U.L. LISTED AND APPROVED FOR USE WITH COPPER WIRE.

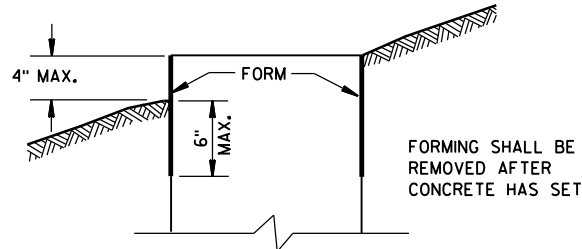
ALL METALLIC CONDUIT IN WHICH WIRE AND/OR CABLE IS TO BE INSTALLED, SHALL BE BUSHED BEFORE INSTALLATION OF THE WIRE AND/OR CABLE.

WHEN PULL BOXES ARE INSTALLED FOR FUTURE USE, DO NOT INSTALL THE EQUIPMENT GROUNDING LUG. THE EQUIPMENT GROUNDING LUG, THE EQUIPMENT GROUNDING ELECTRODE AND THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE REQUIRED AND INSTALLED UNDER A FUTURE WIRING CONTRACT.



PULL BOX	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Sept. 2014 DATE	/S/ Ahmet Demirbilek STATE ELECTRICAL ENGINEER
FHWA	

FORM DEPTH SHALL BE NO MORE THAN 6" BELOW GRADE ON THE LOWER SIDE OF BASE



## FORMING DETAIL

QUANTITY REQUIREMENTS	CONCRETE BASE TYPE		
	1	2	5 & 6
APPROX. CUBIC YARDS OF CONCRETE	0.40	0.57	0.40
LBS. OF HOOP BAR STEEL	NONE	23	16
LBS. OF VERTICAL BAR STEEL	NONE	60	18

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

BASES SHALL BE EXCAVATED BY USE OF A CIRCULAR AUGER.

TOP SURFACES OF CONCRETE BASES SHALL BE TROWEL FINISHED SMOOTH AND LEVEL.

CONDUIT SIZES AND LOCATIONS SHALL BE AS SHOWN ON THE PLANS.

THE FINAL OR TERMINATING CONCRETE BASE IN A CONDUIT RUN SHALL HAVE A 6" EXIT STUB INSTALLED FOR FUTURE CABLING USE. THE EXIT STUB SHALL BE SIZED AS USED THROUGHOUT THE CONDUIT RUN AS SHOWN AT THE ENTRANCE OF THE BASE.

MINIMUM BENDING RADIUS OF CONDUIT IS EQUAL TO 6 X THE DIAMETER.

CONDUIT HEIGHT ABOVE CONCRETE BASES SHALL BE 1 INCH. ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED.

ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

## GENERAL NOTES (CONTINUED)

BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF CONCRETE BASES BEFORE INSTALLATION OF CABLE OR WIRE.

ENDS OF CONDUIT INSTALLED BELOW GRADE FOR FUTURE USE SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC.

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U.L. LISTED FOR ELECTRICAL USE, SHALL BE USED.

IF A BASE REQUIRES A DEEP FORM BECAUSE OF LOOSE DIRT OR FILL, THE FORM SHALL BE REMOVED BEFORE BACKFILLING AROUND THE BASE. BACKFILL SHALL BE TAMPED TIGHT AGAINST THE BARE CONCRETE BASE IN LAYERS OF 1 FOOT OR LESS.

A NO. 4 AWG, STRANDED COPPER EQUIPMENT GROUNDING CONDUCTOR SHALL BE EXOTHERMICALLY WELDED TO THE EQUIPMENT GROUNDING ELECTRODE (GROUND ROD) FOR TYPE 1, TYPE 2, TYPE 5, AND TYPE 6 BASES.

THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE FURNISHED AND INSTALLED TO ENTER THE BASE OF THE TYPE 2 AND TYPE 5 BASES THROUGH A 1 INCH CONDUIT INSTALLED FOR GROUNDING PURPOSES, LEAVING A 4 FOOT COIL OF WIRE ABOVE THE CONCRETE BASE. THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE NEATLY COILED AND THE COILS TIED TOGETHER.

ANCHOR RODS SHALL BE THREADED 12" IN LENGTH ON EACH END OF THE ROD. ANCHOR RODS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 654.2.1 OF THE STANDARD SPECIFICATIONS.

WASHERS AND LOCK WASHERS ARE REQUIRED ON ALL ANCHOR RODS.

WHEN ANCHOR RODS USING THE ALTERNATE "L" BEND ARE FURNISHED, THE 4" "L" BEND SHALL BE IN ADDITION TO THE SPECIFIED ANCHOR ROD BAR LENGTH. THE "L" BEND END SHALL NOT BE THREADED.

ANCHOR RODS SHALL BE INSTALLED WITH MISALIGNMENTS OF LESS THAN 1:40 FROM VERTICAL.

WELDING OF THE ANCHOR RODS TO THE CAGE IS UNACCEPTABLE. TIE WIRES SHALL BE USED.

BAR STEEL REINFORCEMENT SHALL BE COATED WITH POWDERED EPOXY RESIN IN ACCORDANCE WITH SECTION 505 OF THE STANDARD SPECIFICATIONS (LATEST EDITION).

1 THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE AND INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES. THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE THAT IS NOT INSTALLED BELOW THE TRAVELED WAY SHALL BE 18 INCHES. THE MAXIMUM DEPTH OF ALL CONDUIT SHALL BE 36 INCHES EXCEPT WITH WRITTEN APPROVAL BY THE ENGINEER.

2 (4) 1" DIA. X 3'-6" ANCHOR RODS.

3 (4) 1" DIA. X 5'-0" ANCHOR RODS.

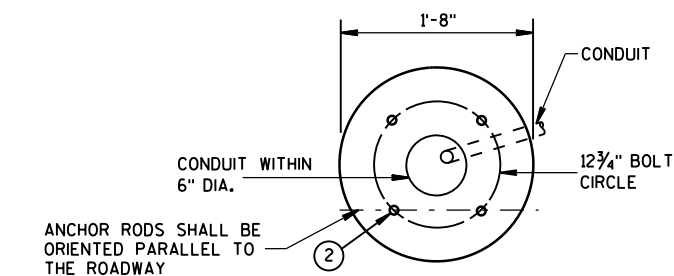
4 (6) NO. 6 X 6'-8" BAR STEEL REINFORCEMENT.

5 (7) NO. 4 X 5'-1" BAR STEEL REINFORCEMENT @ 1'-0" C-C.

6 (4) 1" DIA. X 3'-6" ANCHOR RODS.

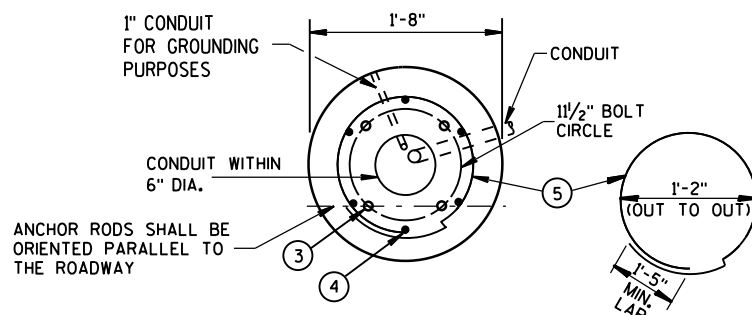
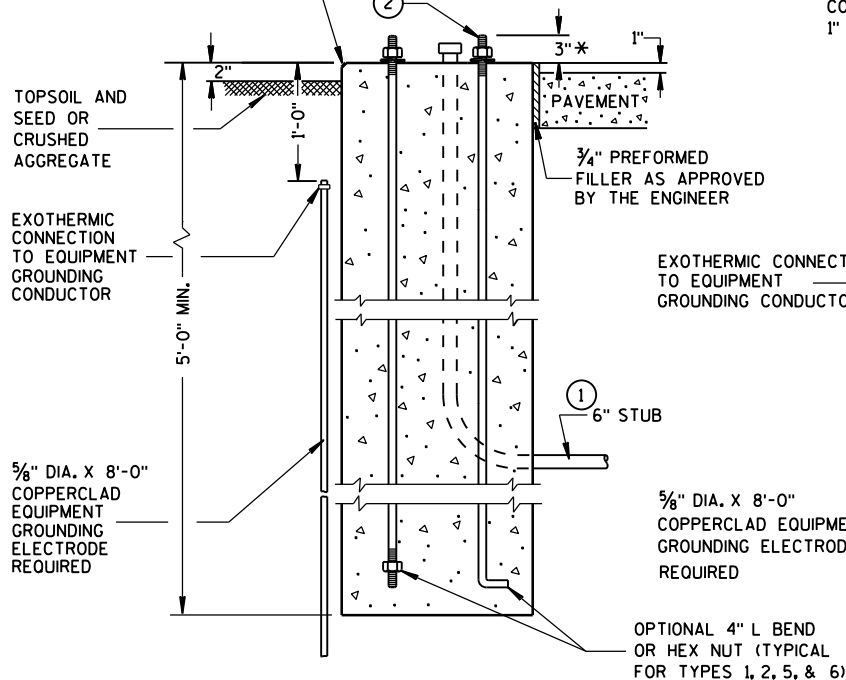
7 (6) NO. 4 X 4'-8" BAR STEEL REINFORCEMENT.

8 (5) NO. 4 X 5'-1" BAR STEEL REINFORCEMENT @ 1'-0" C-C.

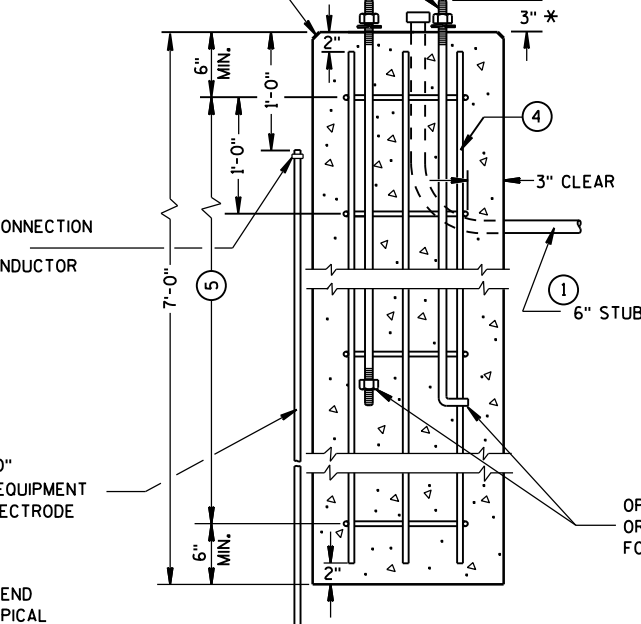


FORM ALL EXPOSED CONCRETE. PROVIDE 1" CHAMFER ALL AROUND

## HALF SECTION IN UNPAVED AREA (TYPICAL FOR TYPES 1, 2, 5, & 6)

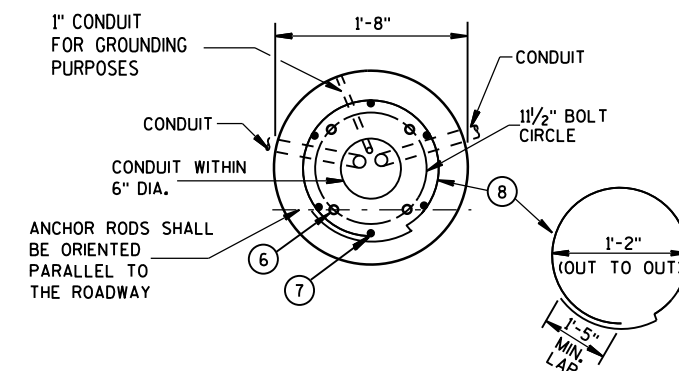


FORM ALL EXPOSED CONCRETE. PROVIDE 1" CHAMFER ALL AROUND

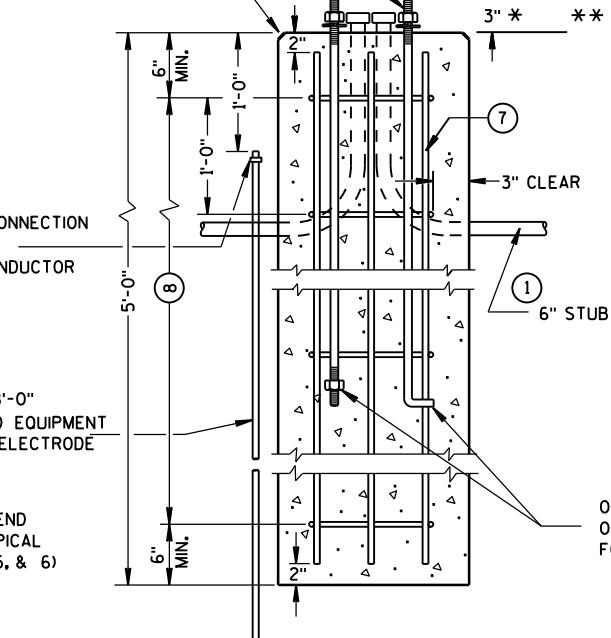


## TYPE 2

## CONCRETE BASES



FORM ALL EXPOSED CONCRETE. PROVIDE 1" CHAMFER ALL AROUND



## TYPE 5 & 6

\* ANY ANCHOR ROD PROJECTION SHORTER THAN 2 3/4" OR LONGER THAN 3 3/4" SHALL REQUIRE THE BASE TO BE REMOVED AND REPLACED AT THE CONTRACTORS EXPENSE.

\*\* FOR NONBREAKAWAY INSTALLATIONS, 4 1/2" ± ANCHOR ROD PROJECTION WITH THE USE OF LEVELING NUTS. RODENT SCREEN REQUIRED.

## CONCRETE BASES, TYPES 1, 2, 5, & 6

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

Sept. 2014

DATE

FHWA

/S/ Ahmet Demirbilek

STATE ELECTRICAL ENGINEER



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

FOUR (4) BOLTS SHALL BE FURNISHED WITH EACH TRANSFORMER BASE. BOLTS SHALL BE 1" DIAMETER, 4" IN LENGTH, WITH WASHERS, LOCK WASHERS AND NUTS. BOLTS, NUTS AND WASHERS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 641.2.2 OF THE STANDARD SPECIFICATIONS.

LEVELING SHIMS, IF NEEDED, SHALL BE DESIGNED FOR THE PURPOSE AND USED UNDER CAST BASES WHEN PLUMBING POLES OR STANDARDS DURING INSTALLATION. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT ACCEPTABLE.

SHIM LENGTH SHALL BE LONG ENOUGH TO COMPLETELY COVER THE AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.

DOUBLE NUTTING IS NOT ACCEPTABLE FOR LEVELING OR MOUNTING PURPOSES.

A NEMA APPROVED, U.L. LISTED, COPPER WITH BRASS OR STAINLESS STEEL SET SCREW, DIRECT BURY RATED, MECHANICAL CONNECTOR (LUG), SIZED TO ACCEPT AWG. #10 TO #4 COPPER STRANDED WIRE SHALL BE FURNISHED AND INSTALLED IN THE PEDESTAL AND TRANSFORMER BASES.

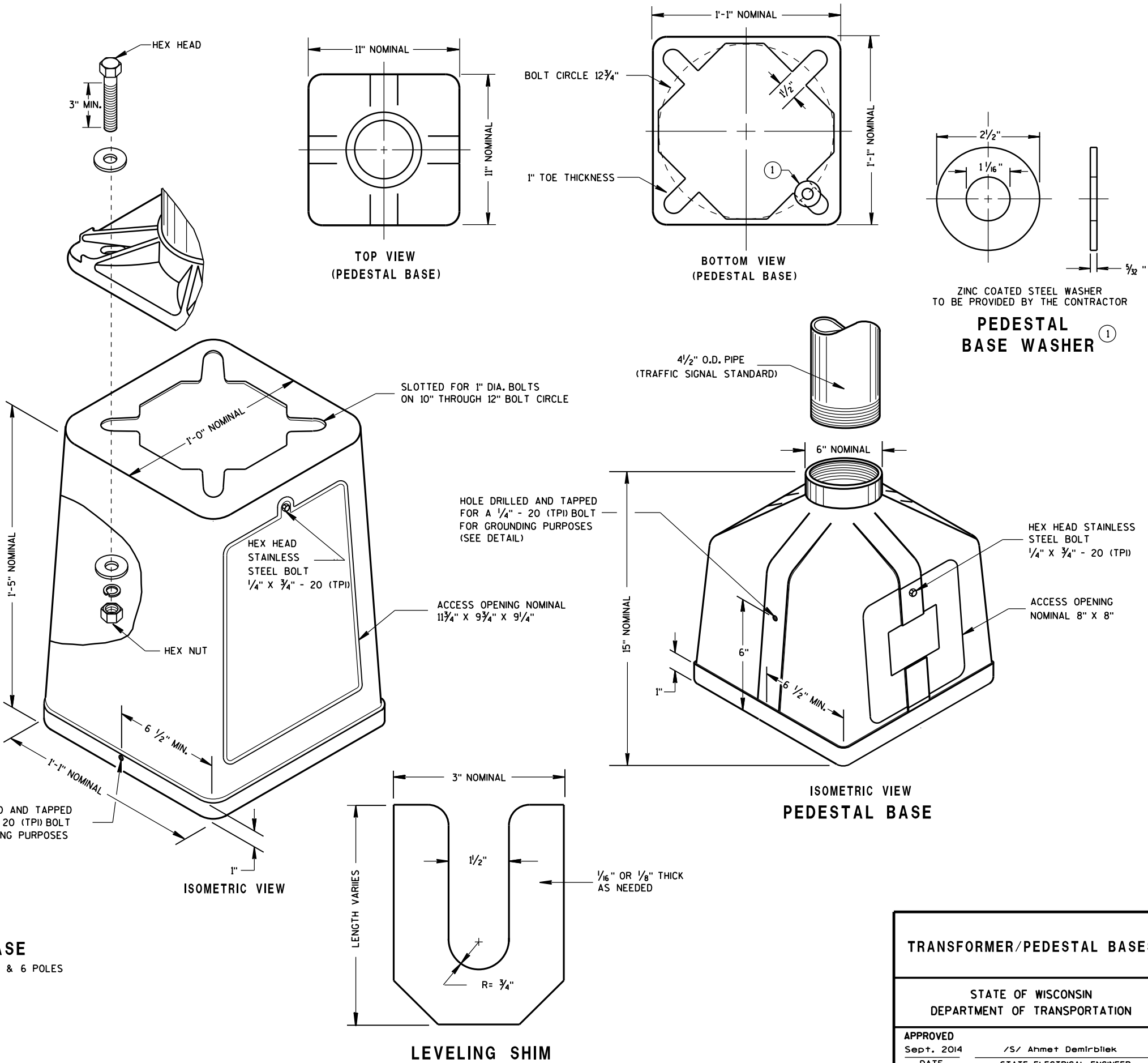
THE MECHANICAL CONNECTOR SHALL BE INSTALLED USING A 1/4" - 20 (TPI) STAINLESS STEEL HEX HEAD BOLT OF SUFFICIENT LENGTH TO FIRMLY ATTACH THE LUG TO THE BASE.

SHOULD THE MANNER OF ATTACHMENT OF THE LUG REQUIRE WASHERS, HEX NUTS, LOCK WASHER - THEY SHALL BE STAINLESS STEEL AS IS THE BOLT. THE MANNER OF ATTACHMENT SHALL NOT BLOCK ACCESSIBILITY TO WIRE PLACEMENT IN THE CONNECTOR.

PEDESTAL BASE COLLAR THREADING SHALL BE TAPERED AND IN ACCORDANCE WITH NATIONAL PIPE THREADING DIMENSIONS.

BASE COLLAR THREADING SHALL EXTEND INTO THE BASE COLLAR WITH SUFFICIENT DEPTH TO ACCEPT THE INSTALLATION OF TRAFFIC SIGNAL STANDARDS TO A DEPTH OF 1/2", THEN TIGHTENING TO A POINT OF BEING IMMOVABLE.

THE ACCESS DOOR SHALL BE OF THE SAME MATERIAL AS THE BASE.



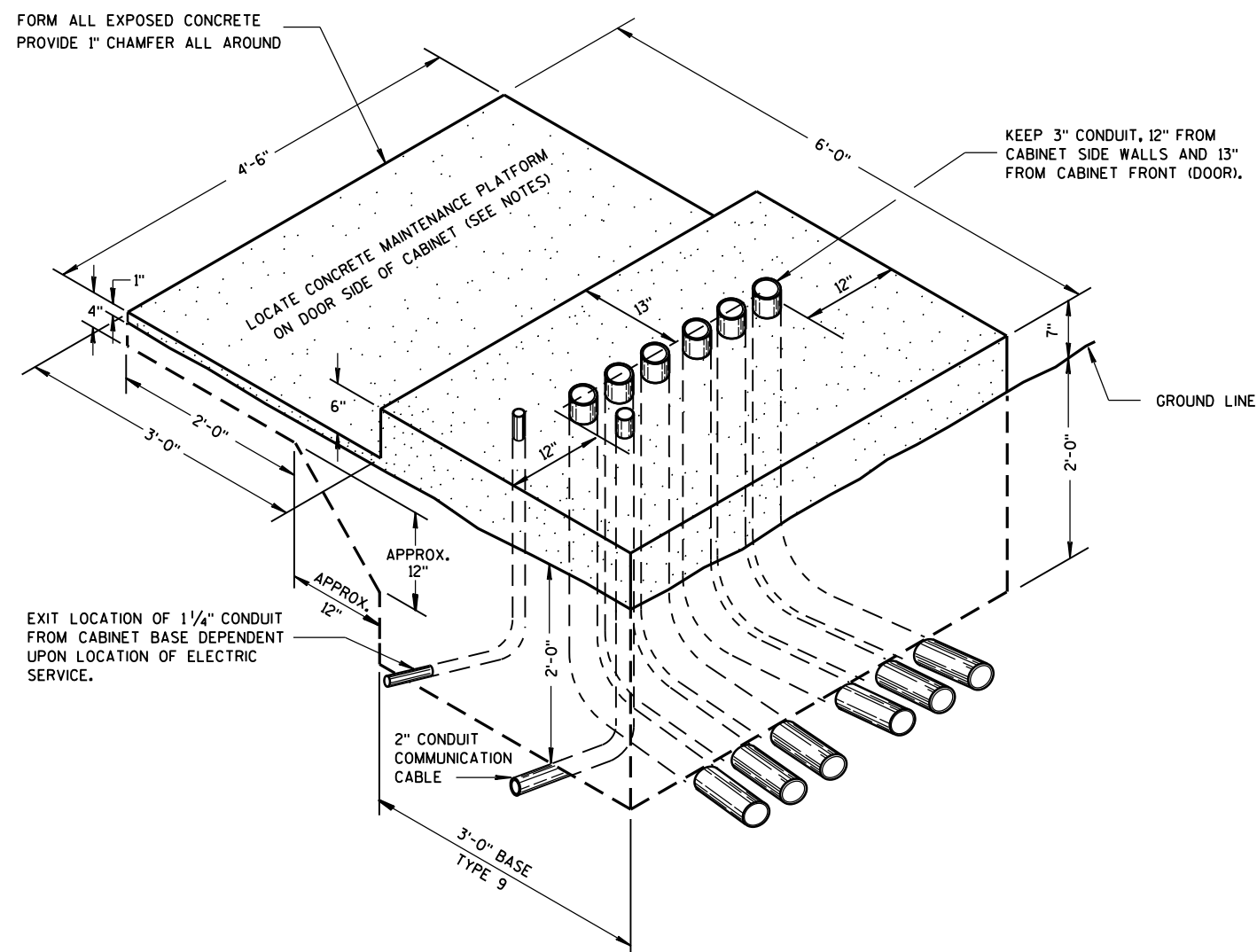
TYPICAL MECHANICAL CONNECTOR LUG  
TO BE FURNISHED WITH EACH BASE

TRANSFORMER BASE  
INTENDED FOR USE WITH TYPE 2, 3, 4, 5 & 6 POLES

TRANSFORMER/PEDESTAL BASES

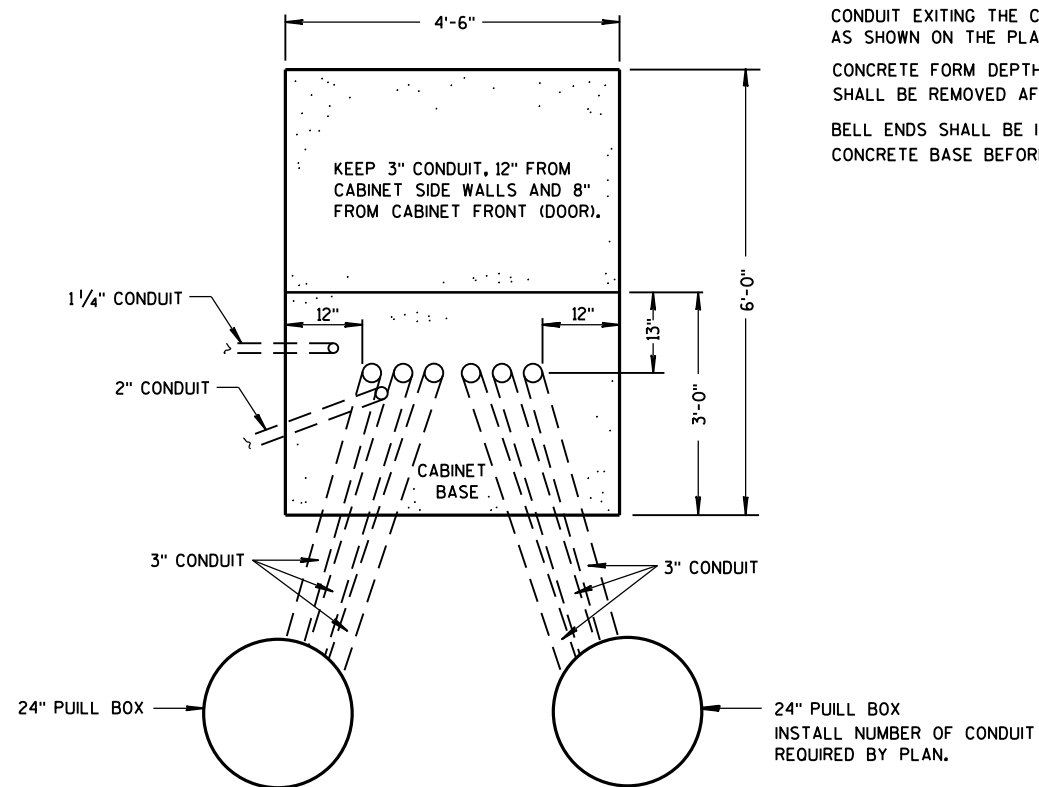
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
Sept. 2014 /S/ Ahmet Demirbilek  
DATE STATE ELECTRICAL ENGINEER  
FHWA



ISOMETRIC VIEW  
TYPE 9, SPECIAL

(C.Y. CONCRETE = APPROX. 1.56)



PLAN VIEW

CONCRETE CONTROL CABINET BASE, TYPE 9, SPECIAL

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

INSTALL FOUR 1/2 INCH MINIMUM DIAMETER X 4 INCH MINIMUM LENGTH STAINLESS STEEL APPROVED CONCRETE MASONRY ANCHORS WITH A PULLOUT STRENGTH OF 9,000 LBS. TO ANCHOR THE CABINET TO TYPE 6, 7, 8, AND 9 BASES. THE ANCHOR STUDS SHALL BE LOCATED AS DIRECTED BY THE ENGINEER TO PROPERLY ANCHOR THE CONTROL CABINET TO THE BASE.

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U.L. LISTED FOR ELECTRICAL USE, SHALL BE USED.

CONDUIT HEIGHT ABOVE THE CONCRETE BASE SHALL BE 1 INCH.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

CONTROL CABINET BASE TOP SURFACE SHALL BE TROWEL FINISHED SMOOTH AND LEVEL.

MAINTENANCE PLATFORM SHALL BE FLOAT OR BROOM FINISHED AND BE LEVEL.

MAINTENANCE PLATFORMS ARE NOT REQUIRED WHEN THE SURROUNDING AREA IS PAVED.

MINIMUM BENDING RADIUS OF CONDUIT = 6 X THE DIAMETER.

ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED.

CAP ALL BELOW GRADE METALLIC CONDUIT ENDS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED.

PLUG ALL BELOW GRADE NONMETALLIC CONDUIT ENDS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED.

ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

CONDUIT EXITING THE CONCRETE BASE (SIX THREE INCH) SHALL TERMINATE IN PULL BOXES AS SHOWN ON THE PLANS.

CONCRETE FORM DEPTH BELOW FINISHED GRADE SHALL BE 6" MAXIMUM. CONCRETE FORMS SHALL BE REMOVED AFTER CONCRETE HAS SET.

BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF THE CONCRETE BASE BEFORE INSTALLATION OF CABLE OR WIRE.

CONCRETE CONTROL CABINET  
BASE, TYPE 9, SPECIAL

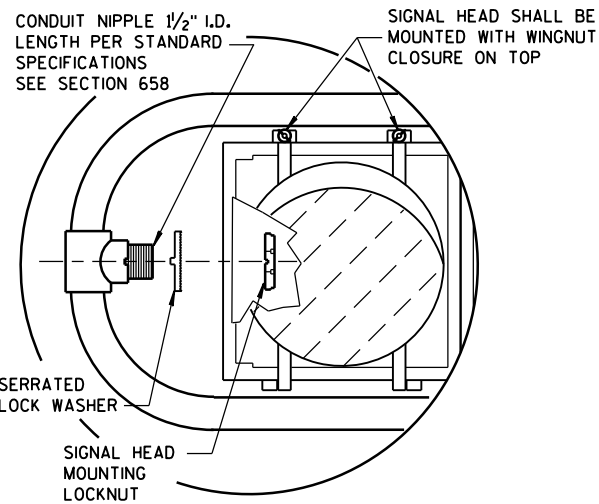
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

Sept. 2014  
DATE

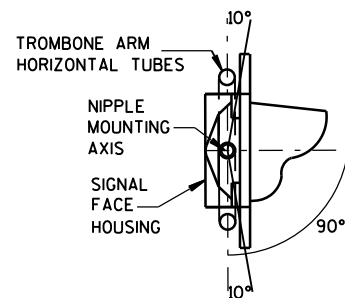
FHWA

/S/ Ahmet Demirbilek  
STATE ELECTRICAL ENGINEER



### HORIZONTAL SIGNAL HEAD MOUNTING DETAIL \*

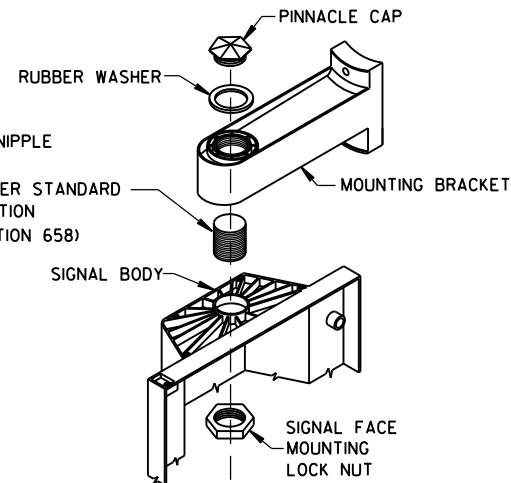
\* SIGNAL HEAD ATTACHMENT ALSO APPLYS TO MOUNTING AT CROSS BAR



### SECTION A-A

(10 DEGREES TILT REQUIREMENT OF FACE(S) IN THE TROMBONE MOUNTING)

CONDUIT NIPPLE  
1/2" I.D.  
LENGTH PER STANDARD  
SPECIFICATION  
(SEE SECTION 658)



### SIGNAL FACE MOUNTING DETAIL (BANDED)

### GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLES SHALL BE EITHER ALUMINUM OR GALVANIZED STEEL AS CALLED FOR IN THE CONTRACT.

SECTION 657, POLES, OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

A PULL WIRE/ROPE IN ACCORDANCE WITH STANDARD SPECIFICATION 652 SHALL BE INSTALLED IN EACH TROMBONE ARM RACEWAY DURING THE MANUFACTURING PROCESS.

TYPE 2 ALUMINUM POLES SHALL BE CONSTRUCTED OF 6063-T6 ALUMINUM ALLOY. SLEEVING INSIDE THE POLE IS NOT ACCEPTABLE.

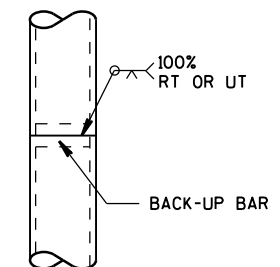
WHEN TRANSFORMER BASES ARE USED, WIRE CONNECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

- ① 4" X 6" REINFORCED HANDHOLE & COVER ASSEMBLY WITH 2 (TWO) 1/4" X 3/4" - 20 TPI HEX HEAD STAINLESS STEEL BOLTS.
- ② SIGNAL FACE MOUNTING BRACKETS. MOUNT WITH CAP SCREWS AND BANDING. (SEE STANDARD SPECIFICATIONS - SEC. 658)
- ③ GROMMETS, 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1 3/8" HOLE IN POLE SHAFT FOR WIRING.
- ④ SECURELY MOUNT DULL BLACK POLYCARBONATE BACKPLATES, PROJECTING 5" BEYOND ALL SIDES OF THE SIGNAL FACE HOUSING, PER MANUFACTURER'S RECOMMENDATIONS.
- ⑤ POLE MOUNTED SIGNAL FACES SHALL REQUIRE 10R MORE MOUNTING SPACERS UNDER THE TOP MOUNTING BRACKET(S) AS REQUIRED, TO PLUMB THE SIGNAL FACES.
- ⑥ CAST ALUMINUM TRANSFORMER BASE, WHEN REQUIRED.
- ⑦ MOUNTING BRACKET NIPPLES FOR THE SIGNAL FACE(S) SHALL BE 2 INCHES IN LENGTH AND 1/2 INCHES IN DIAMETER. (SEE STANDARD SPECIFICATION - SECTION 658).
- ⑧ VERTICAL STRUT (ADJUSTABLE), ONE (1) SET SCREW (1/4" X 3/4" LONG-20 TPI, STAINLESS STEEL, HEX HEAD) INTO EACH ARM MEMBER IF STRUT IS THE SLIDING TYPE.
- ⑨ FURNISH AND INSTALL VENTILATED, CAST, METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) 1/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- ⑩ SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND THE TRANSFORMER BASE.
- ⑪ USE SERRATED LOCK WASHERS WITH NOTCHES BETWEEN END TEE AND SIGNAL HEAD.

\*MOUNTING HEIGHT LIMITATION DIMENSIONS OF THE TROMBONE MAST ARM WILL BE DEPENDENT UPON THE USE/NON-USE OF A TRANSFORMER BASE.

### FOR MANUFACTURERS USE ONLY

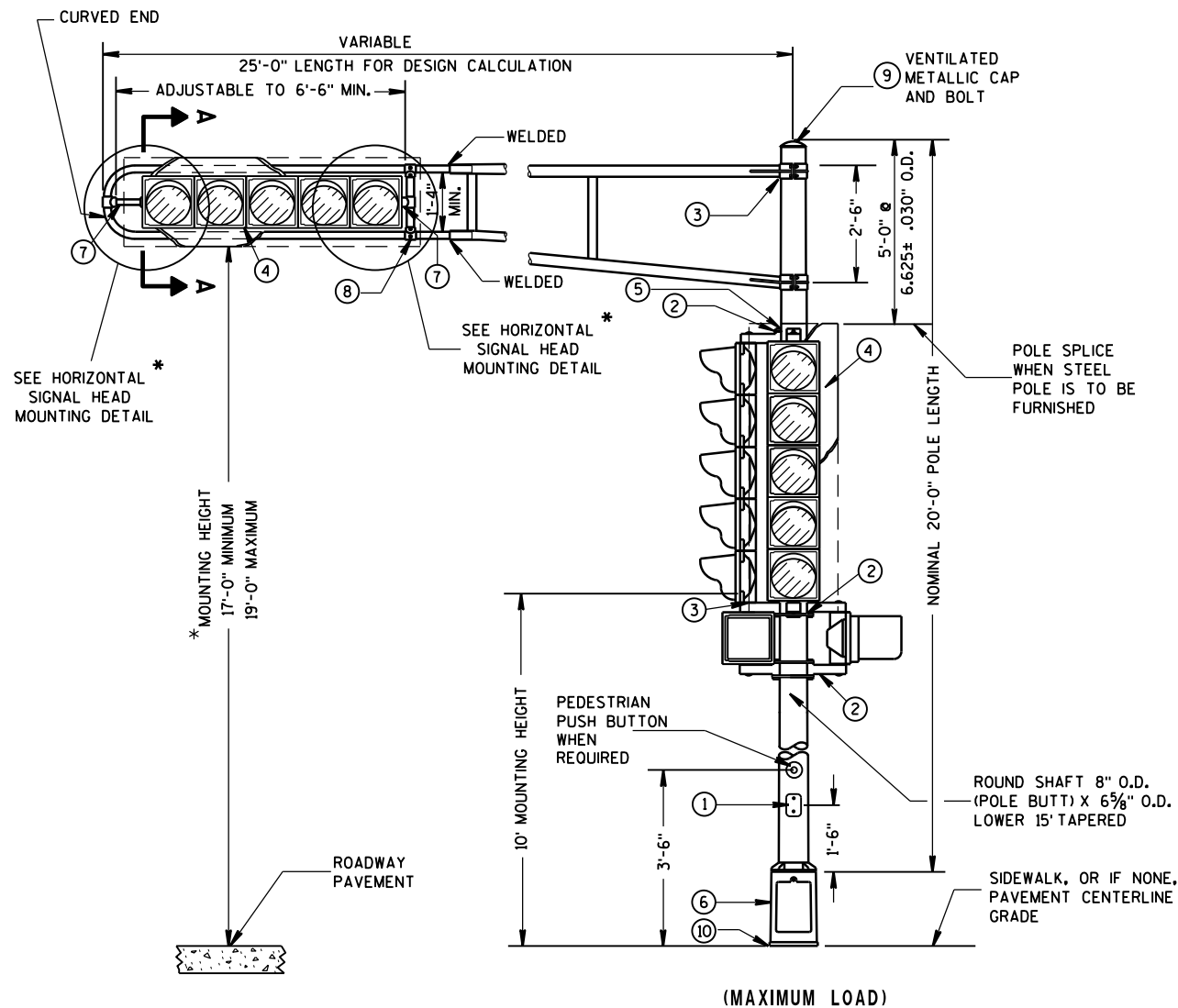
WELD TO BE 100% R.T. OR U.T. TESTED AS PER THE REQUIREMENTS OF AWS D 1.5-88. RECORDS OF COMPLIANCE OF SUCH TESTING SHALL BE FURNISHED TO THE OFFICE OF DESIGN/BRIDGE FOR VERIFICATION AND APPROVAL.



### POLE SPLICE DETAIL

### POLE MOUNTINGS FOR TRAFFIC SIGNALS TYPE 2

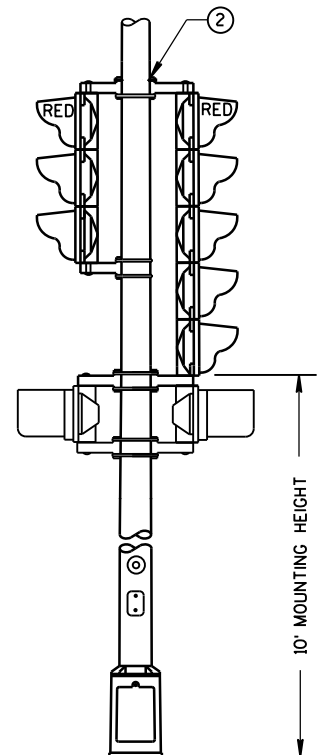
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



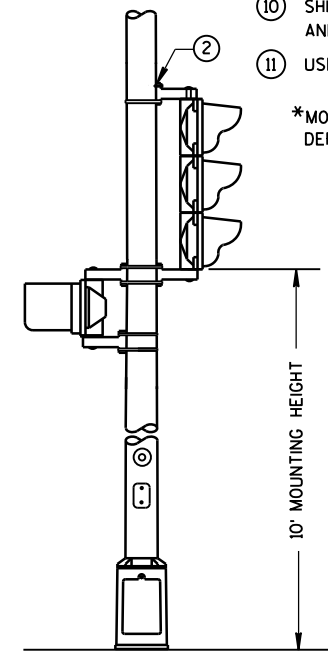
(MAXIMUM LOAD)

TYPICAL MOUNTING OF BACK TO BACK  
3 AND 5 SECTION SIGNAL FACES

### TYPE 2 POLE MOUNTING CONFIGURATION



TYPICAL MOUNTING OF 3 SECTION  
SIGNAL FACE

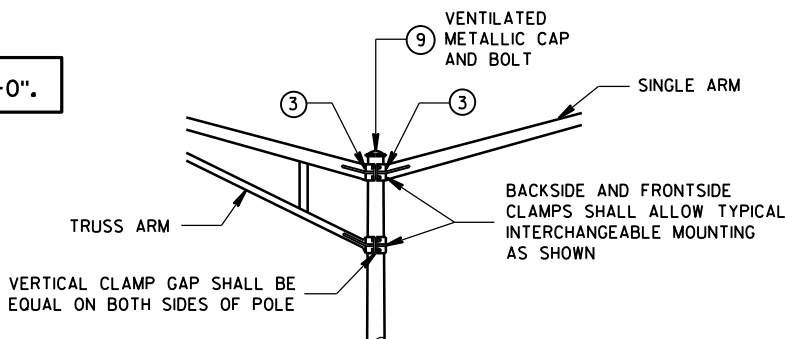
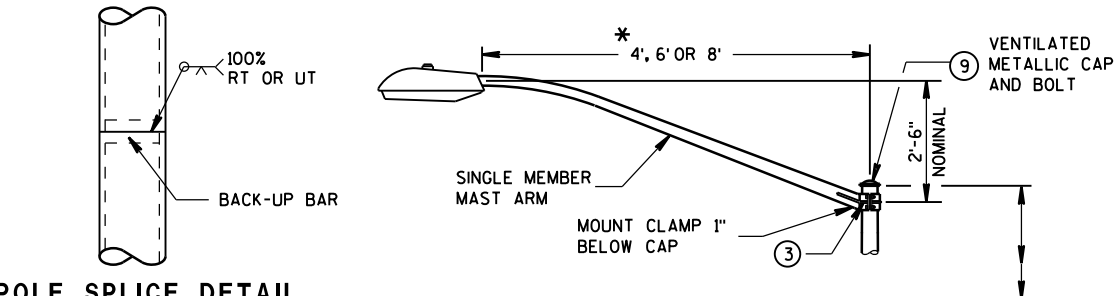


# FOR MANUFACTURERS USE ONLY

WELD TO BE 100% R.T. OR U.T. TESTED AS PER THE REQUIREMENTS OF AWS D 1.5-88. RECORDS OF COMPLIANCE OF SUCH TESTING SHALL BE FURNISHED TO THE OFFICE OF DESIGN/BRIDGE FOR VERIFICATION AND APPROVAL.

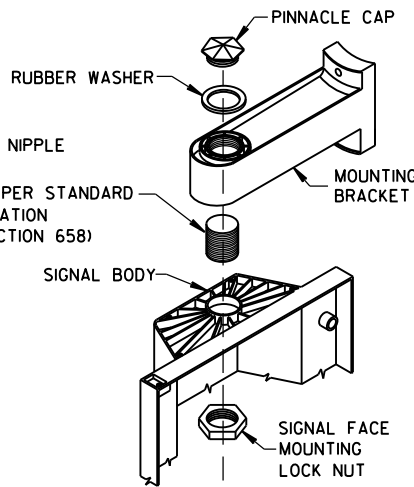
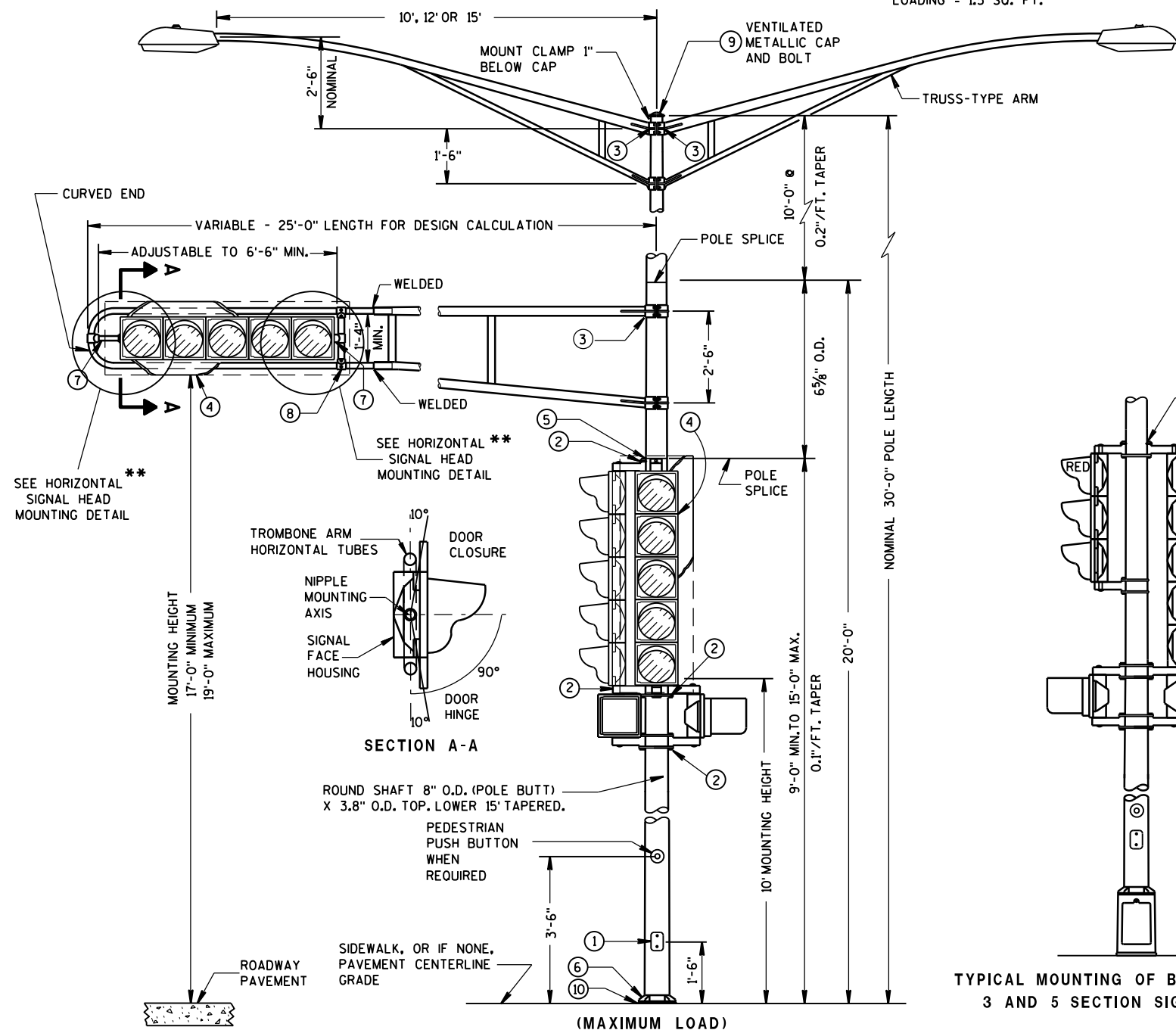
\* RISE FOR 4' ARM SHALL BE 2'-0".

## POLE SPLICE DETAIL

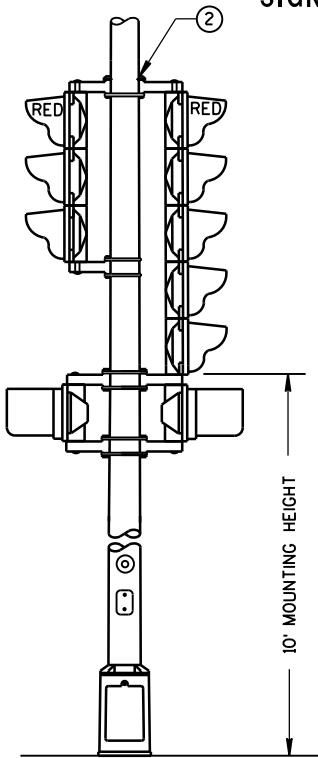


## INTERCHANGEABLE MOUNTING DETAIL

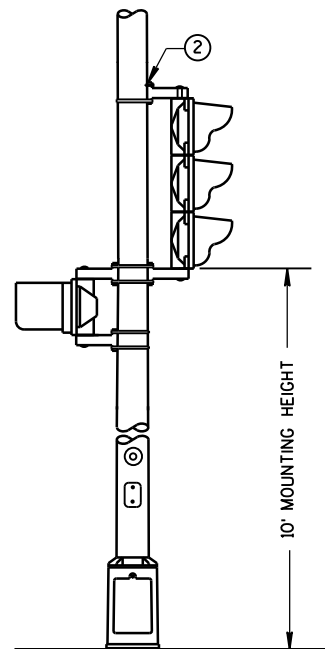
LUMINAIRE  
WT. - 50 LBS.  
EFFECTIVE PROJECTED  
AREA FOR WIND  
LOADING = 1.5 SQ. FT.



## SIGNAL FACE MOUNTING DETAIL (BANDED)



TYPICAL MOUNTING OF BACK TO BACK  
3 AND 5 SECTION SIGNAL FACES



TYPICAL MOUNTING OF 3 SECTION  
SIGNAL FACE

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL TYPE 3 POLE MOUNTINGS SHALL BE DESIGNED TO INCLUDE TWIN 15' ARMS WITH LUMINAIRES.

POLES SHALL BE GALVANIZED STEEL.

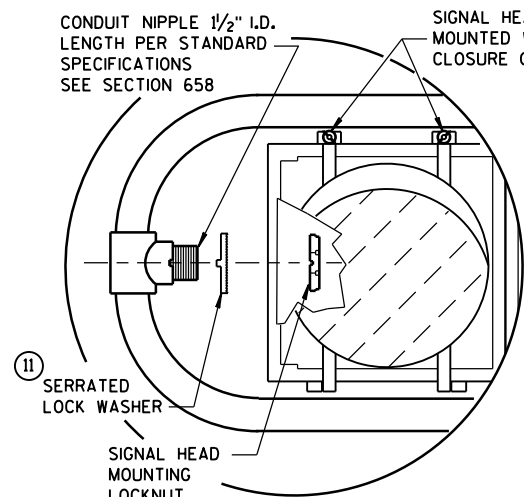
SECTION 657, POLES, OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

A PULL WIRE/ROPE IN ACCORDANCE WITH STANDARD SPECIFICATION 652, SHALL BE INSTALLED IN EACH TROMBONE ARM RACEWAY DURING THE MANUFACTURING PROCESS.

THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 2 3/8" INCHES IN OUTSIDE DIAMETER. THE STRAIGHT PORTION OF THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 12 INCHES IN LENGTH.

WHEN TRANSFORMER BASES ARE USED, WIRE CONNECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

- 4" X 6" REINFORCED HANDHOLE & COVER ASSEMBLY WITH 2 (TWO) 1/4" X 3/4" - 20 TPI HEX HEAD STAINLESS STEEL BOLTS.
- SIGNAL FACE MOUNTING BRACKETS, MOUNT WITH CAP SCREWS AND BANDING. (SEE STANDARD SPECIFICATIONS - SEC. 658)
- GROMMETS, 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1 3/8" HOLE IN POLE SHAFT FOR WIRING.
- SECURELY MOUNT DULL BLACK POLYCARBONATE BACKPLATES, PROJECTING 5" BEYOND ALL SIDES OF THE SIGNAL FACE HOUSING, PER MANUFACTURER'S RECOMMENDATIONS.
- POLE MOUNTED SIGNAL FACES SHALL REQUIRE 1 OR MORE MOUNTING SPACERS UNDER THE TOP MOUNTING BRACKET(S) AS REQUIRED, TO PLUMB THE SIGNAL FACE.
- TYPE 3 POLE CONFIGURATIONS SHALL BE MOUNTED DIRECTLY TO THEIR CONCRETE BASES.
- MOUNTING BRACKET NIPPLES FOR THE SIGNAL FACE(S) SHALL BE 2 INCHES IN LENGTH AND 1/2 INCHES IN DIAMETER. (SEE STANDARD SPECIFICATION - SECTION 658)
- VERTICAL STRUT (ADJUSTABLE). ONE (1) SET SCREW (1/4" X 3/4" - 20 TPI, STAINLESS STEEL, HEX HEAD) INTO EACH ARM MEMBER IF STRUT IS THE SLIDING TYPE.
- FURNISH AND INSTALL VENTILATED, CAST, METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) 1/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND POLE.
- USE SERRATED LOCK WASHERS WITH NOTCHES BETWEEN END TEE AND SIGNAL HEAD.



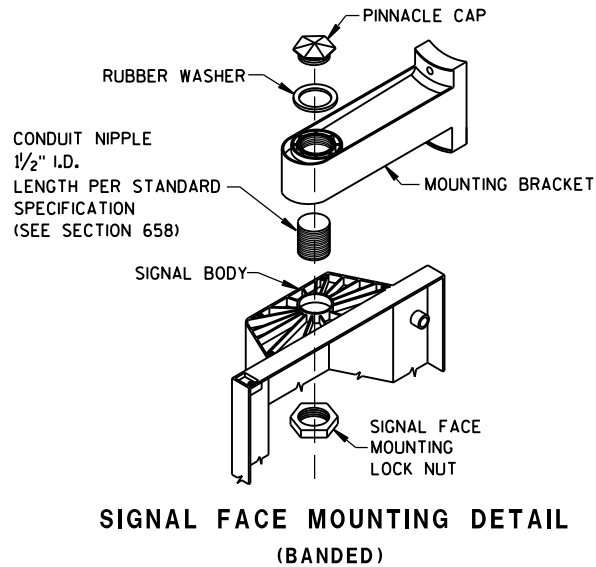
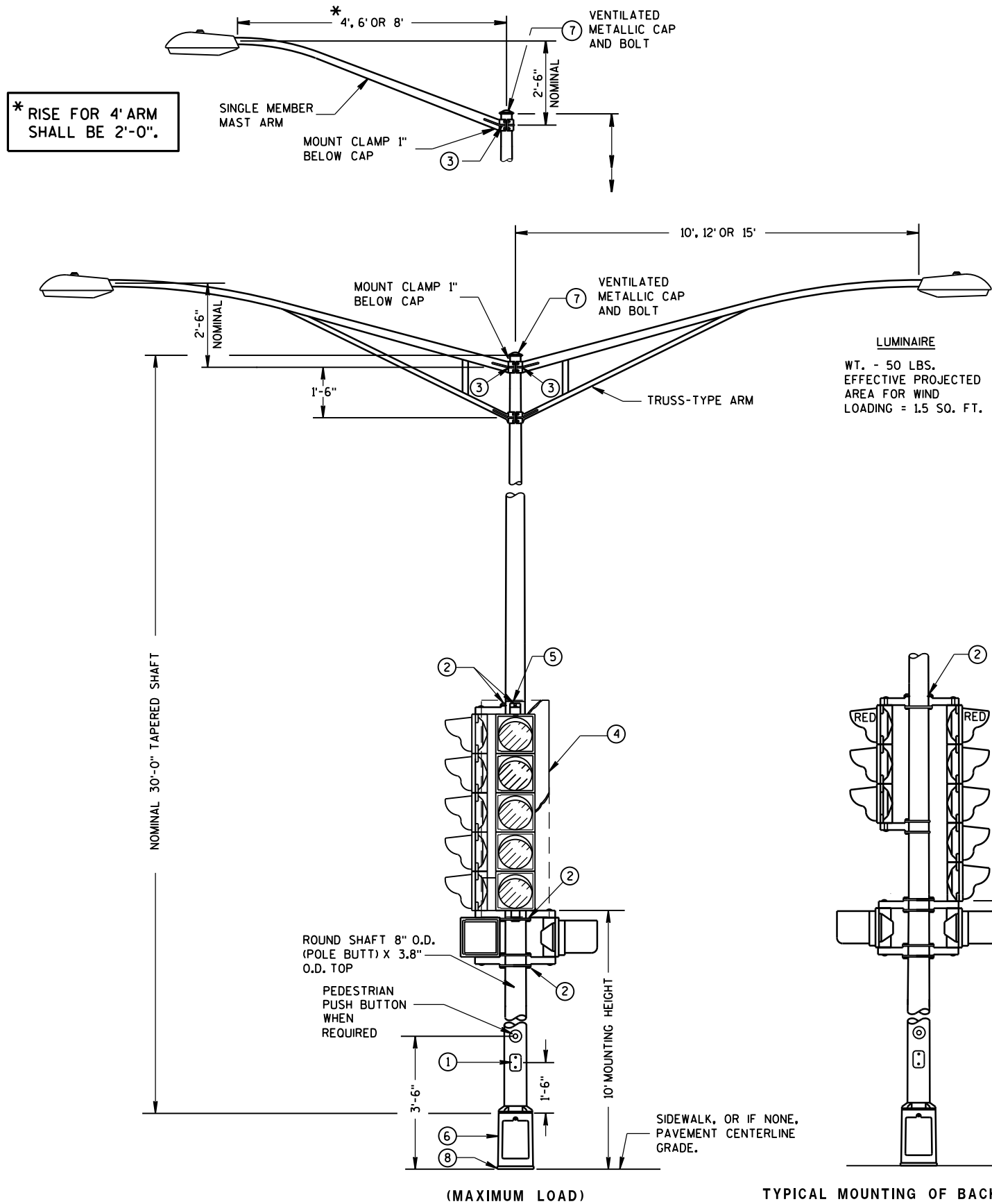
## HORIZONTAL SIGNAL HEAD MOUNTING DETAIL \*\*

\*\* SIGNAL HEAD ATTACHMENT ALSO APPLYS TO MOUNTING AT CROSS BAR

POLE MOUNTINGS FOR  
TRAFFIC SIGNALS AND  
LIGHTING UNITS, TYPE 3  
(HEAVY DUTY)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

## TYPE 3 POLE MOUNTING CONFIGURATION



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL TYPE 4 POLE MOUNTINGS SHALL BE DESIGNED TO INCLUDE TWIN 15' ARMS WITH LUMINAIRES.

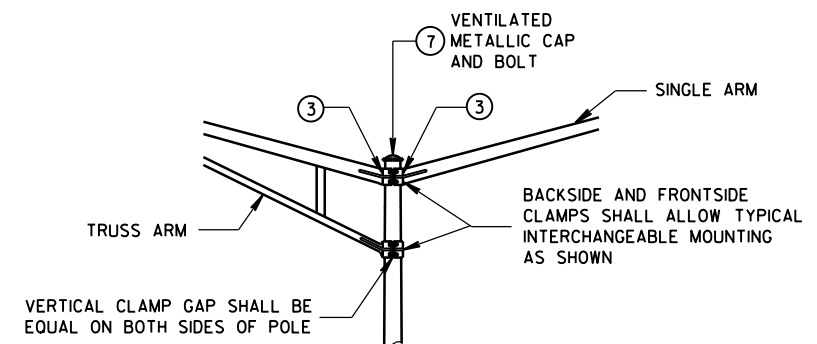
POLES SHALL BE GALVANIZED STEEL WITH A MINIMUM WALL THICKNESS OF U.S. STANDARD 11 GAGE (.1196").

SECTION 657, POLES, OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 2 3/8 INCHES IN OUTSIDE DIAMETER. THE STRAIGHT PORTION OF THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL 12 INCHES IN LENGTH.

WHEN TRANSFORMER BASES ARE USED, CONNECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

- ① 4" X 6" REINFORCED HANDHOLE & COVER ASSEMBLY WITH 2 (TWO) 1/4" X 3/4" - 20 TPI HEX HEAD STAINLESS STEEL BOLTS.
- ② SIGNAL FACE MOUNTING BRACKETS, MOUNT WITH CAP SCREWS AND BANDING. (SEE STANDARD SPECIFICATIONS - SEC. 658).
- ③ GROMMETS, 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR 1 3/8" HOLE IN POLE SHAFT FOR WIRING.
- ④ SECURELY MOUNT DULL BLACK POLYCARBONATE BACKPLATES, PROJECTING 5" BEYOND ALL SIDES OF THE SIGNAL FACE HOUSING, PER MANUFACTURER'S RECOMMENDATIONS.
- ⑤ POLE MOUNTED SIGNAL FACES SHALL REQUIRE 1 OR MORE MOUNTING SPACERS UNDER THE TOP MOUNTING BRACKET(S) AS REQUIRED, TO PLUMB THE SIGNAL FACE.
- ⑥ CAST ALUMINUM TRANSFORMER BASE, WHEN REQUIRED.
- ⑦ FURNISH AND INSTALL VENTILATED, CAST, METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) 1/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- ⑧ SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND THE TRANSFORMER BASE.



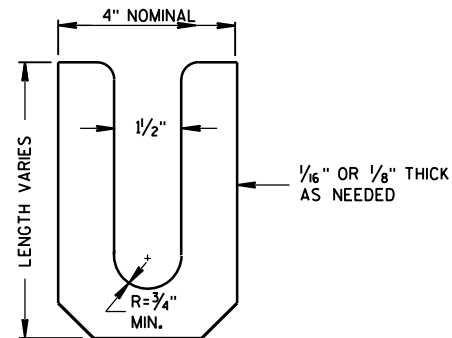
INTERCHANGEABLE MOUNTING DETAIL

TYPE 4 POLE MOUNTING CONFIGURATION

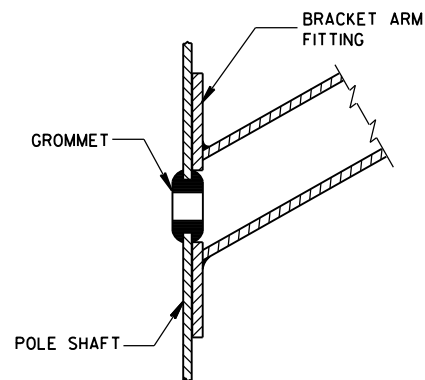
POLE MOUNTINGS FOR  
TRAFFIC SIGNALS AND  
LIGHTING UNITS, TYPE 4

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

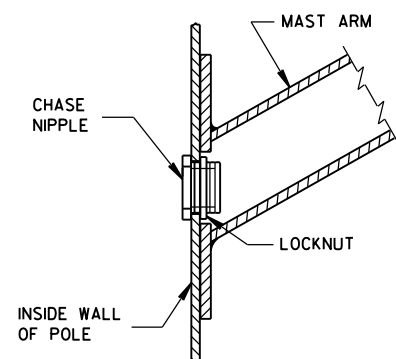




**LEVELING SHIM**  
SHALL BE ALUMINUM



**TYPICAL APPLICATION OF GROMMET IN POLE SHAFT**



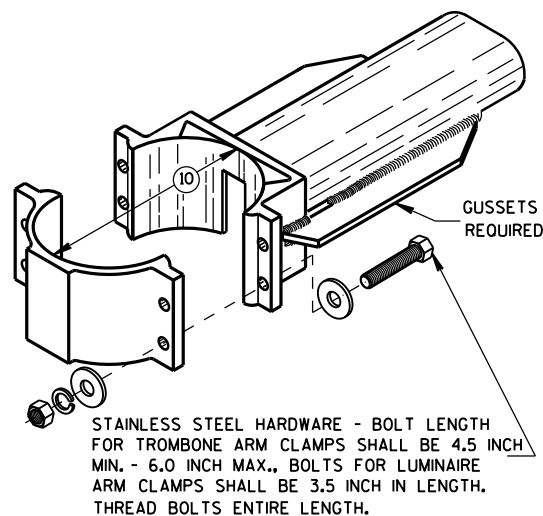
**TYPICAL APPLICATION OF CHASE NIPPLE IN POLE SHAFT**

## GENERAL NOTES

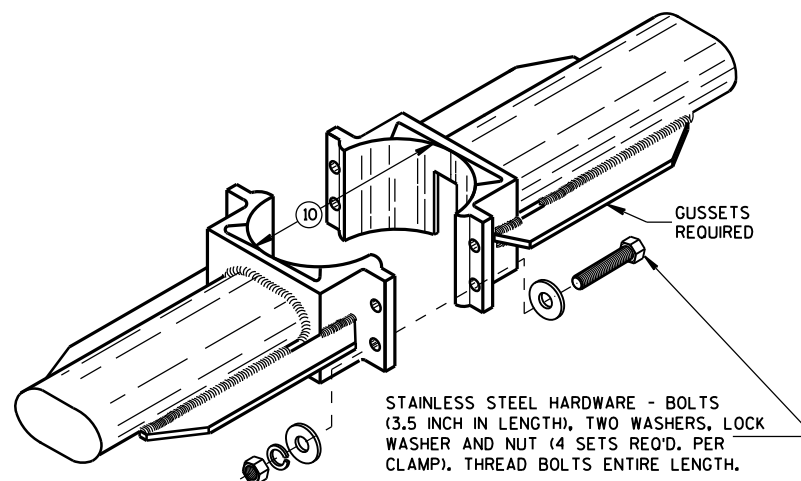
CLAMP BOLT-NUT TIGHTENING TORQUE SHALL BE INDICATED BY INDENT STAMPING (1/2 INCH NUMERALS AND LETTERS) OR WEATHERPROOF PRINTING ON THE INSIDE OF THE CLAMP THAT IS WELDED TO THE ARM MEMBER.

- ⑩ 4.5" I.D. FOR LUMINAIRE MAST ARM CLAMP.  
6.625" I.D. FOR TROMBONE MAST ARM CLAMP.
- ⑪ INDIVIDUAL BASE PLATE ANCHOR ROD COVERS. (4 REQUIRED)
- ⑫ BASE PLATE SLOTTED TO ACCEPT 11" THROUGH 12" BOLT  
CIRCLE USING 1" DIAMETER ANCHOR RODS.
- ⑬ LEVELING SHIMS, DESIGNED FOR THE PURPOSE, SHALL BE USED WHEN PLUMBING  
POLES. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT  
ACCEPTABLE. LEVELING SHIMS SHALL BE USED ONLY BETWEEN THE TOP OF THE  
CONCRETE BASE AND A METALLIC BASE PLATE.

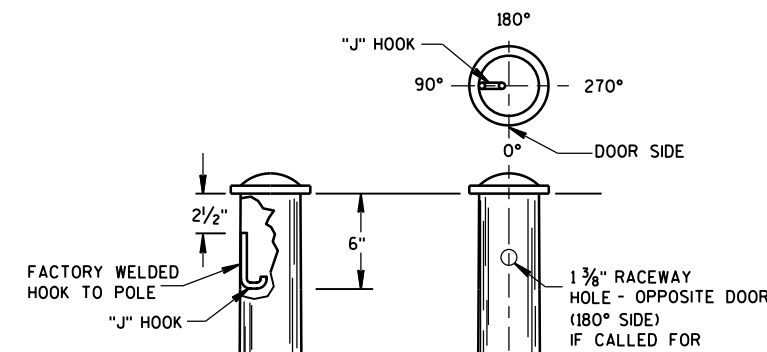
SHIMS SHALL BE LONG ENOUGH AND WIDE ENOUGH TO COMPLETELY COVER THE  
AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.



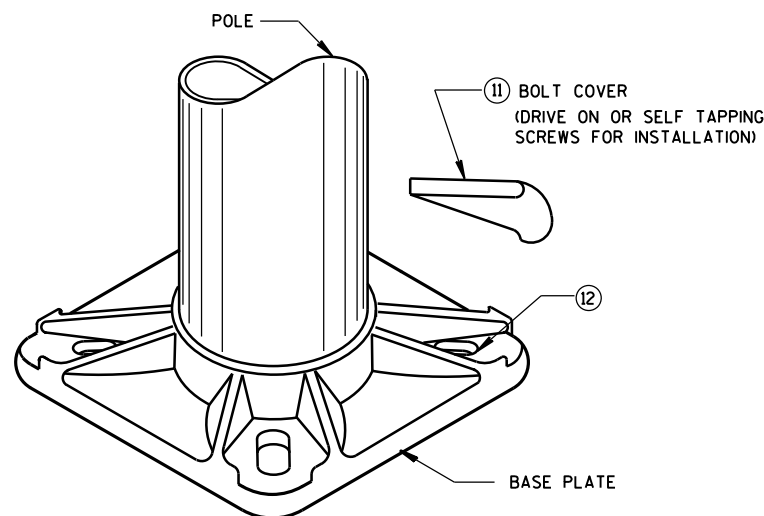
**TYPICAL TROMBONE MAST ARM AND SINGLE LUMINAIRE MAST ARM MOUNTING CLAMP**



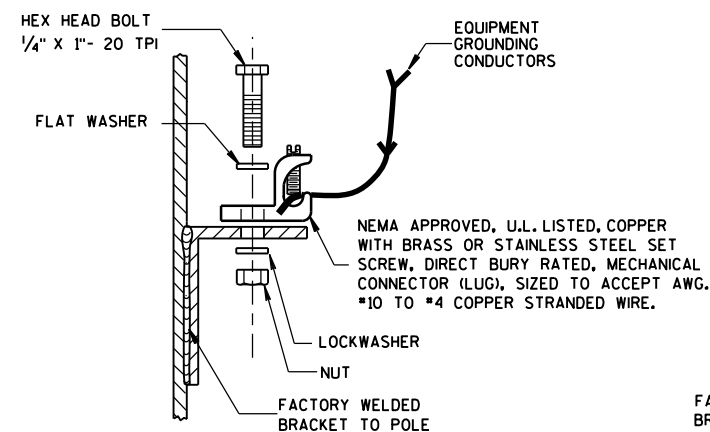
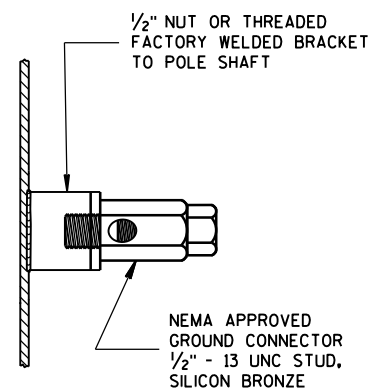
**TYPICAL LUMINAIRE MAST ARM (DOUBLE) MOUNTING BRACKETS**



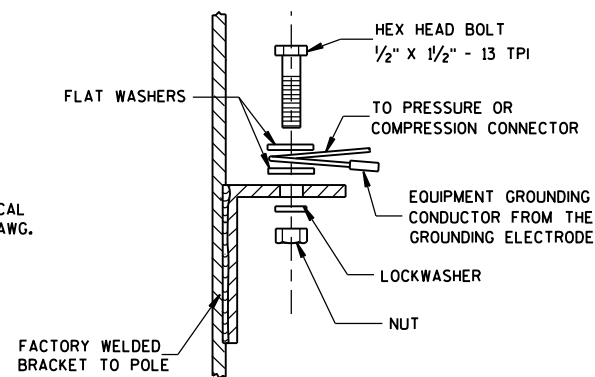
**TYPICAL "J" HOOK LOCATION**



**BASE PLATE**



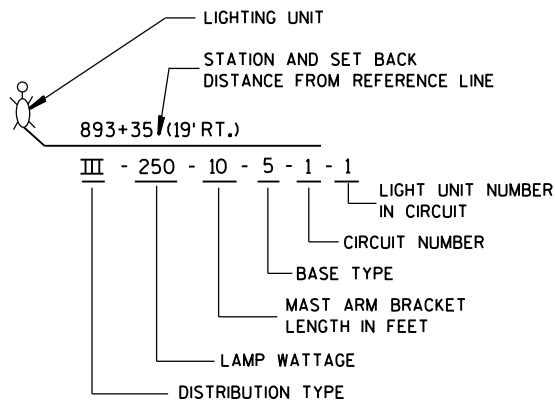
**TYPICAL GROUNDING CONNECTIONS**  
NUT, BOLT AND WASHERS SHALL  
BE STAINLESS STEEL



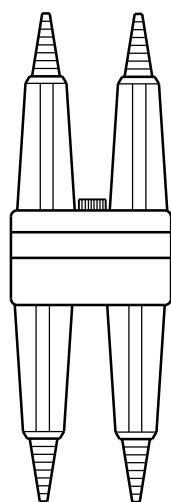
## HARDWARE DETAILS FOR POLE MOUNTINGS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

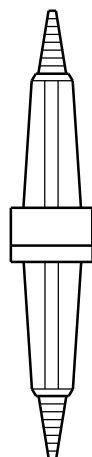
APPROVED  
Feb. 2015  
DATE /S/ Ahmet Demirbilek  
STATE ELECTRICAL ENGINEER  
FHWA



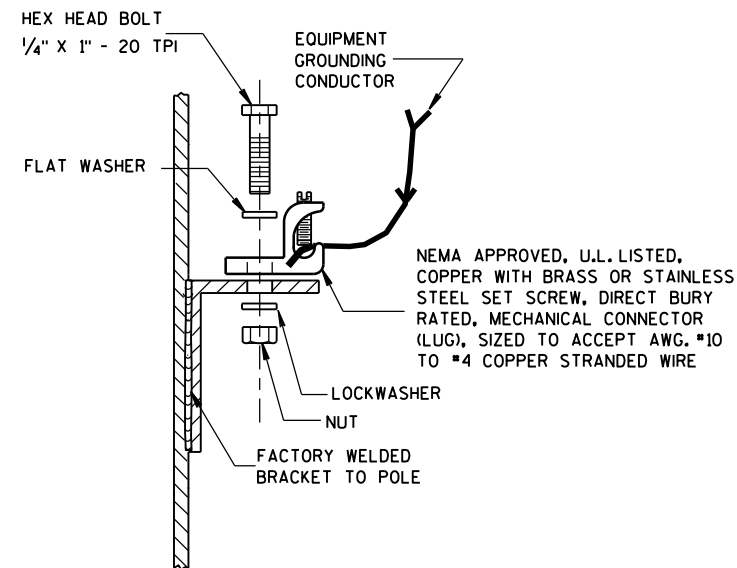
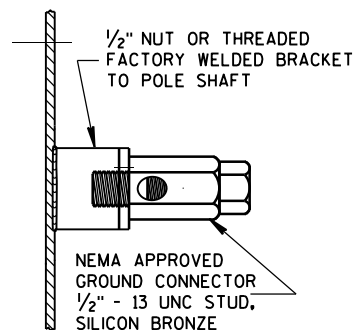
**LIGHTING UNIT CODE  
(TYPICAL)**



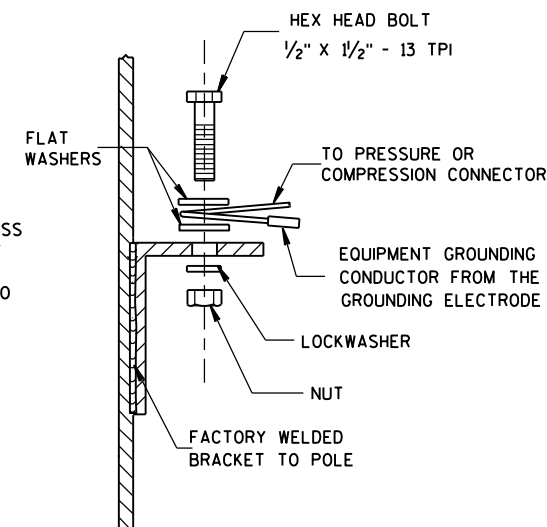
**DETAIL "A"  
BREAKAWY  
DOUBLE POLE WITH  
WATERPROOF  
INSULATING BOOT**



**DETAIL "B"  
BREAKAWY  
SINGLE POLE WITH  
WATERPROOF  
INSULATING BOOT**



**TYPICAL GROUNDING CONNECTIONS**  
NUT, BOLT, WASHERS AND LOCKWASHERS SHALL BE STAINLESS STEEL



ADDITIONAL CONDUCTORS  
AND FUSE FOR TWIN  
LIGHTING UNITS

EQUIPMENT GROUNDING  
CONDUCTOR(S) TO LUMINAIRE(S)

APPROVED MECHANICAL TYPE  
CONNECTOR FOR EQUIPMENT  
GROUNDING CONDUCTORS.  
COMPRESSION, CRIMP OR  
WIRE NUT CONNECTORS ARE  
NOT ALLOWED.

TYPICAL GROUNDING CONNECTION -  
STAINLESS STEEL BOLT,  
NUT AND WASHERS  
1/2" X 1/2" - 13 TPI

AWG #4 (MIN.) BARE EQUIPMENT  
GROUNDING CONDUCTOR.  
NOTE: THIS WIRE SHALL BE  
CONTINUOUS WITHOUT SPLICES  
FROM THE GROUNDING ELECTRODE  
TO THE EQUIPMENT GROUNDING  
CONDUCTOR SPICE CONNECTOR.

INSULATED EQUIPMENT GROUNDING  
CONDUCTORS FROM SYSTEM RACEWAY

EXOTHERMICALLY WELDED  
TO GROUNDING ELECTRODE

CONDUCTORS TO  
LUMINAIRES SHALL BE #12 AWG,  
COPPER STRANDED, U.S.E. RATED,  
XLP INSULATED. SINGLE  
LIGHTING UNIT SHOWN

CIRCUIT TAGS, BOTH SIDES  
OF ALL FUSES (TYPICAL)

IN LINE SINGLE POLE FUSE ASSEMBLY.  
600 VAC, WITH 5 AMP FAST ACTING  
FUSE (SEE DETAIL "B")  
TAPE AND VARNISH  
CRIMPED END FERRULES

HANDHOLE & COVER

18" PIGTAIL BETWEEN  
CONNECTOR AND FUSEHOLDER

APPROVED INSULATED MULTITAP  
TERMINAL BLOCK TYPE CONNECTORS.  
COMPRESSION, CRIMP OR WIRE NUT  
CONNECTORS ARE NOT ALLOWED.

INSULATED UNGROUNDED CIRCUIT  
CONDUCTORS FROM SYSTEM RACEWAY

ALTERNATE PHASE UNGROUNDED  
CIRCUIT CONDUCTOR PASSING  
THROUGH THIS POLE

**3 WIRE - 120, 240 OR 480 VAC (UNGROUND CONDUCTOR)  
WITH GROUNDED CONDUCTOR AND  
WITH EQUIPMENT GROUNDING CONDUCTOR**

UNGROUND CONDUCTORS TO  
LUMINAIRES SHALL BE #12 AWG,  
COPPER STRANDED, U.S.E.  
RATED, XLP INSULATED.  
SINGLE LIGHTING UNIT SHOWN

TWIN LIGHTING UNITS REQUIRE  
INDIVIDUAL SETS OF UNGROUNDED  
CONDUCTORS AND FUSE ASSEMBLY.

AWG #4 (MIN.) BARE EQUIPMENT  
GROUNDING CONDUCTOR.  
NOTE: THIS WIRE SHALL BE  
CONTINUOUS WITHOUT SPLICES  
FROM THE GROUNDING ELECTRODE  
TO THE EQUIPMENT GROUNDING  
CONDUCTOR SPICE CONNECTOR.

EQUIPMENT GROUNDING  
CONDUCTOR(S) TO LUMINAIRE(S)

TYPICAL GROUNDING CONNECTION -  
STAINLESS STEEL BOLT,  
NUT AND WASHERS  
1/2" X 1/2" - 13 TPI

APPROVED MECHANICAL TYPE  
CONNECTOR FOR EQUIPMENT  
GROUNDING CONDUCTORS.  
COMPRESSION, CRIMP OR  
WIRE NUT CONNECTORS ARE  
NOT ALLOWED.

INSULATED EQUIPMENT GROUNDING  
CONDUCTORS FROM SYSTEM RACEWAY

EXOTHERMICALLY WELDED  
TO GROUNDING ELECTRODE

**2 WIRE - 240 OR 480 VAC (UNGROUND CONDUCTORS)  
WITH EQUIPMENT GROUNDING CONDUCTOR**

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

THE EQUIPMENT GROUNDING CONNECTOR SHALL BE TAPED WITH 3 WRAPS (MINIMUM) OF APPROVED RUBBER TAPE AND THEN 3 WRAPS (MINIMUM) OF APPROVED VINYL TAPE TO COVER SHARP WIRE ENDS AFTER THE CONNECTION IS COMPLETED.

WHEN TRANSFORMER BASES ARE USED, ALL WIRING CONNECTIONS SHALL OCCUR WITHIN THE TRANSFORMER BASES.

CIRCUIT TAGS, BOTH SIDES  
OF ALL FUSES (TYPICAL)

IN LINE FUSE ASSEMBLY  
TWO POLE, 600 VAC,  
WITH 5 AMP FAST ACTING  
FUSE (SEE DETAIL "A")  
TAPE AND VARNISH  
CRIMPED END FERRULES

HANDHOLE & COVER

18" PIGTAIL BETWEEN  
CONNECTORS AND FUSEHOLDERS

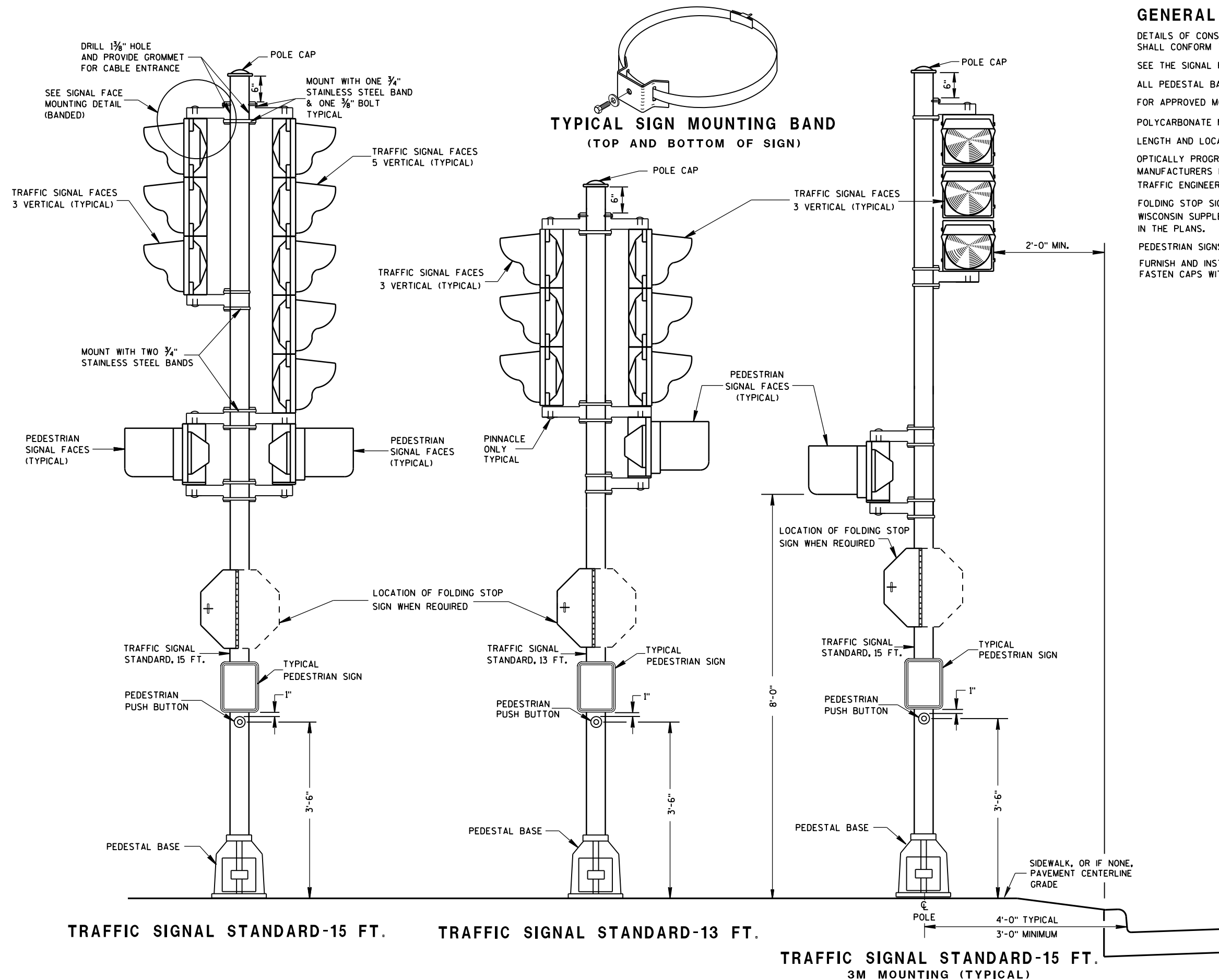
APPROVED INSULATED MULTITAP  
TERMINAL BLOCK TYPE CONNECTORS.  
COMPRESSION, CRIMP OR WIRE NUT  
CONNECTORS ARE NOT ALLOWED.

INSULATED UNGROUNDED CIRCUIT  
CONDUCTORS FROM SYSTEM RACEWAY

**NON-FREEWAY LIGHTING UNIT  
POLE WIRING**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
Sept. 2014 /S/ Ahmet Demirbilek  
DATE STATE ELECTRICAL ENGINEER  
FHWA



## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SEE THE SIGNAL PLAN FOR REQUIRED SIGNAL FACE SIZES.

ALL PEDESTAL BASES SHALL BE MOUNTED ON CONCRETE BASE - TYPE 1.

FOR APPROVED MOUNTING HARDWARE, SEE THE CONTRACT SPECIAL PROVISIONS.

POLYCARBONATE MOUNTING BRACKETS SHALL BE USED.

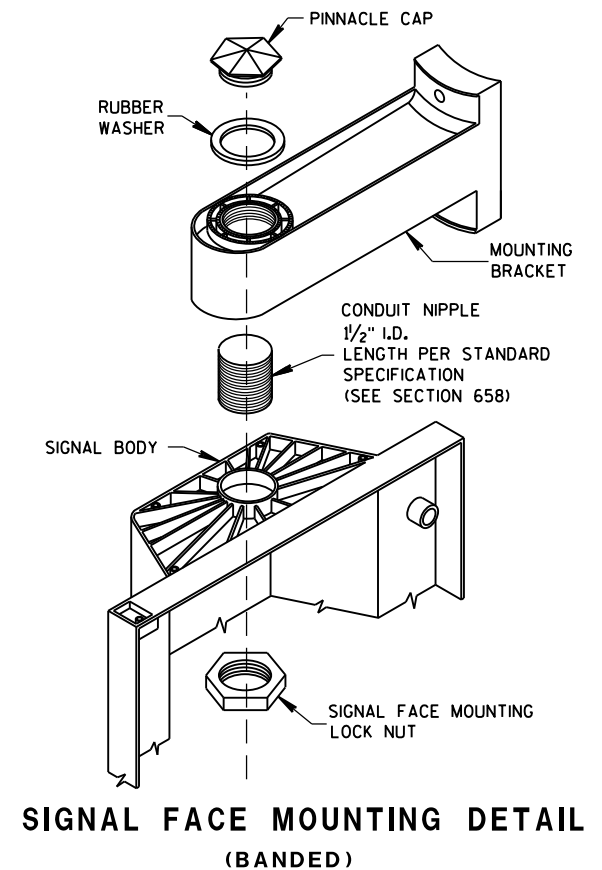
LENGTH AND LOCATION OF TRAFFIC SIGNAL STANDARDS SHALL BE AS SHOWN ON THE PLANS.

OPTICALLY PROGRAMMED SIGNAL FACES SHALL BE MASKED IN ACCORDANCE WITH MANUFACTURERS INSTRUCTIONS, AND UNDER THE DIRECTIONS OF THE REGION TRAFFIC ENGINEER.

FOLDING STOP SIGNS SHALL BE IN ACCORDANCE WITH THE MUTCD AND/OR THE LATEST WISCONSIN SUPPLEMENT. THE SIGNS SHALL BE SIZED AND LOCATED AS CALLED FOR IN THE PLANS.

PEDESTRIAN SIGNS SHALL BE AS DESIGNATED IN THE PLANS.

FURNISH AND INSTALL VENTILATED, CAST, METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1)  $\frac{1}{4}$ " X  $\frac{3}{4}$ " - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.



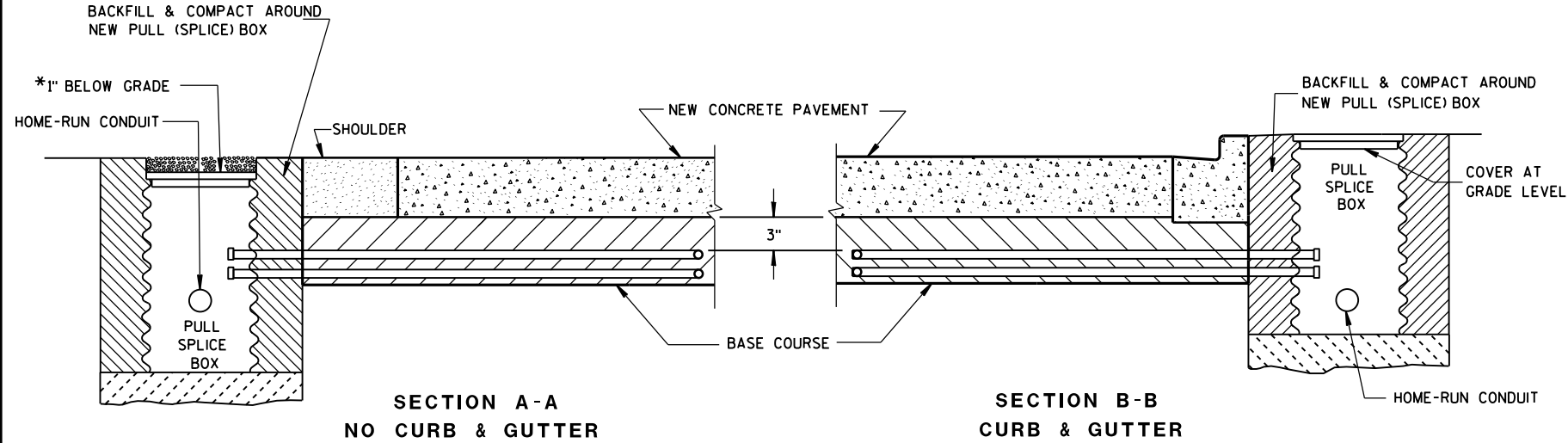
**TRAFFIC SIGNAL STANDARD  
POLY BRACKET MOUNTINGS  
(TYPICAL) 13 FT. OR 15 FT.**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
2/28/2013  
DATE

/S/ Ahmet Demirbilek  
STATE ELECTRICAL ENGINEER

FHWA



\*RECESS PULL (SPlice) BOX SO THAT THE COVER IS 3" BELOW GRADE IN SHOULDER AREAS OF CRUSHED AGGREGATE. BACKFILL OVER COVER WITH THE CRUSHED AGGREGATE TO BRING THE AREA TO GRADE LEVEL.

### LOOP DETECTOR INSTALLATION DETAIL

### GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

LOOP SIZE, CONFIGURATION LOCATION, NUMBER OF TURNS OF WIRE AND ASSOCIATED SIGNAL PHASE SHALL BE AS SHOWN ON THE PLANS.

PITCH LEAD OUT CONDUIT TO DRAIN TO ROADSIDE PULL (SPlice) BOX.

SPICES SHALL BE INSTALLED BY USING CAST IN PLACE SPICE KITS LISTED ON THE DEPARTMENTS APPROVED PRODUCTS LIST OR AN ENGINEER APPROVED EQUAL. NON-INSULATED BUTT SPICES TO FIT #12 AWG STRANDED WIRE SHALL BE USED. SPICES SHALL BE SOLDERED AND INSULATED FROM EACH OTHER AS PER INSTRUCTIONS INCLUDED IN THE SPICE KIT.

MEASURE GROUND RESISTANCE USING A MEGGER. REPLACE LOOP WIRE NOT ATTAINING A READING OF INFINITY TO GROUND.

AFTER SPlicing THE LOOP WIRE TO THE LOOP LEAD-IN CABLE, THE CONTRACTOR SHALL MEASURE INDUCTANCE, GROUND RESISTANCE AND WIRE RESISTANCE AT THE CABINET END OF THE LEAD-IN CABLE AND FURNISH A COPY OF THE READINGS TO THE PROJECT ENGINEER FOR EVALUATION.

LOOP DETECTOR LEADS SHALL BE IDENTIFIED WITH THEIR ASSOCIATED LOOP BY USE OF WATERPROOF TAGS AT BOTH ENDS OF THE CABLE. A LISTING OF THE CABLE IDENTIFICATION PER INDIVIDUAL LOOP LEAD-IN SHALL BE PLACED IN THE CABINET.

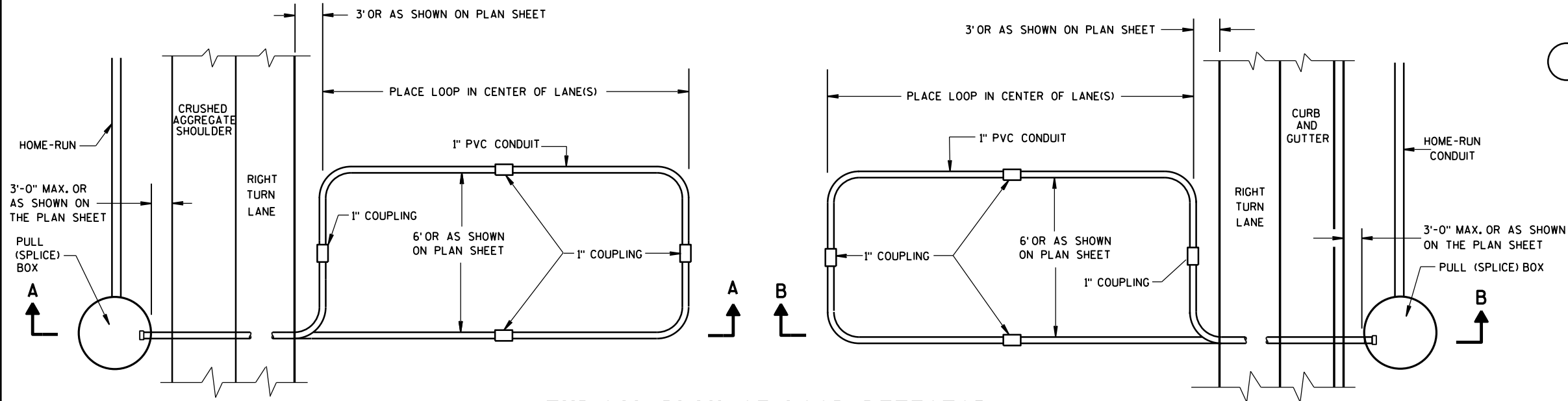
THE #12 AWG. LOOP WIRE IN THE PULL (SPlice) BOX SHALL BE HAND TWISTED AT LEAST 3 TWISTS PER FOOT BEFORE BEING SPliced TO THE LOOP LEAD-IN CABLE.

SPICES OF LOOP WIRE TO LEAD-IN CABLE SHALL BE MADE ONLY IN PULL (SPlice) BOXES AT THE SIDE OF THE ROAD.

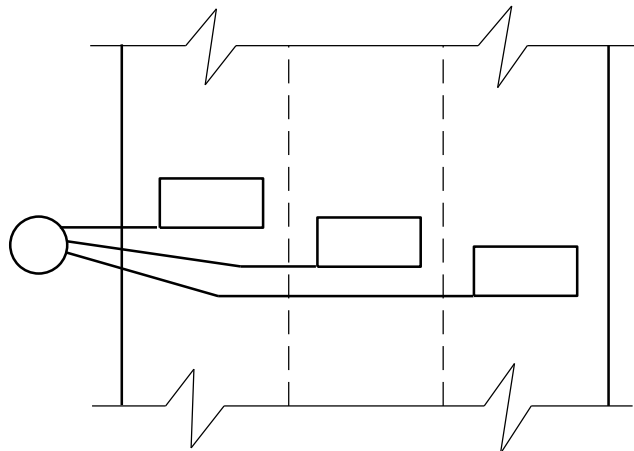
THE #12 AWG LOOP WIRE SHALL BE INSTALLED FROM THE ROADSIDE PULL (SPlice) BOX, THROUGH THE LOOP CONDUIT, BACK TO THE ROADSIDE PULL (SPlice) BOX, AND BE INSTALLED IN ONE, NON-SPliced CONTINUOUS LENGTH.

PROTECTION OF THE CONDUITS IN THE BASE COURSE SHALL BE REQUIRED AFTER INSTALLATION AND BEFORE NEW PAVEMENT IS INSTALLED.

SHOULD INSTALLATION REPAIR BE REQUIRED, IT SHALL BE DONE UNDER THE DIRECTION OF THE PROJECT ENGINEER.



TYPICAL PLAN OF LOOP DETECTOR WITH 24" PULL (SPlice) BOX



MULTI-LANE INSTALLATION

LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
DATE: Sept. 2014  
STATE ELECTRICAL ENGINEER  
/S/ Ahmet Demirelek

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

LOOP SIZE, LOCATION, NUMBER OF TURNS OF WIRE AND ASSOCIATED SIGNAL PHASE SHALL BE AS SHOWN ON THE PLANS.

PITCH LEAD-OUT CONDUIT TO DRAIN TO ROADSIDE PULL BOX.

SPLICES SHALL BE INSTALLED BY USING CAST IN PLACE SPLICE KITS LISTED ON THE DEPARTMENTS APPROVED PRODUCTS LIST OR AN ENGINEER APPROVED EQUAL. NON-INSULATED BUTT SPLICES TO FIT #12 AWG STRANDED WIRE SHALL BE USED. SPLICES SHALL BE SOLDERED AND INSULATED FROM EACH OTHER AS PER INSTRUCTIONS INCLUDED IN THE SPLICE KIT.

THE GROUND RESISTANCE READING OF THE LOOP SHALL READ "INFINITY" TO GROUND ON AN OHMMETER USING A MULTIPLIER SCALE OF 1MEGOHM AND AN INPUT RESISTANCE OF 11MEGOHMS MINIMUM BEFORE SPLICING THE LOOP TO THE LEAD-IN CABLE.

AFTER SPLICING THE LOOP WIRE TO THE LOOP LEAD-IN CABLE, THE CONTRACTOR SHALL MEASURE INDUCTANCE, GROUND RESISTANCE AND WIRE RESISTANCE AT THE CABINET END OF THE LEAD-IN CABLE AND FURNISH A COPY OF THE READINGS TO THE PROJECT ENGINEER FOR EVALUATION.

LOOP DETECTOR LEADS SHALL BE IDENTIFIED WITH THEIR ASSOCIATED LOOP BY USE OF WATERPROOF TAGS AT BOTH ENDS OF THE CABLE. A LISTING OF THE CABLE IDENTIFICATION PER INDIVIDUAL LOOP LEAD-IN SHALL BE PLACED IN THE CABINET.

ALL PVC LEAD-OUT CONDUIT CONTAINING LOOP LEAD-IN CABLES SHALL BE 2".

THE #12 AWG LOOP WIRE FROM THE LOOP TO THE ROADSIDE PULL BOX, SHALL BE HAND TWISTED AT LEAST 3 TWISTS PER FOOT BEFORE INSTALLATION.

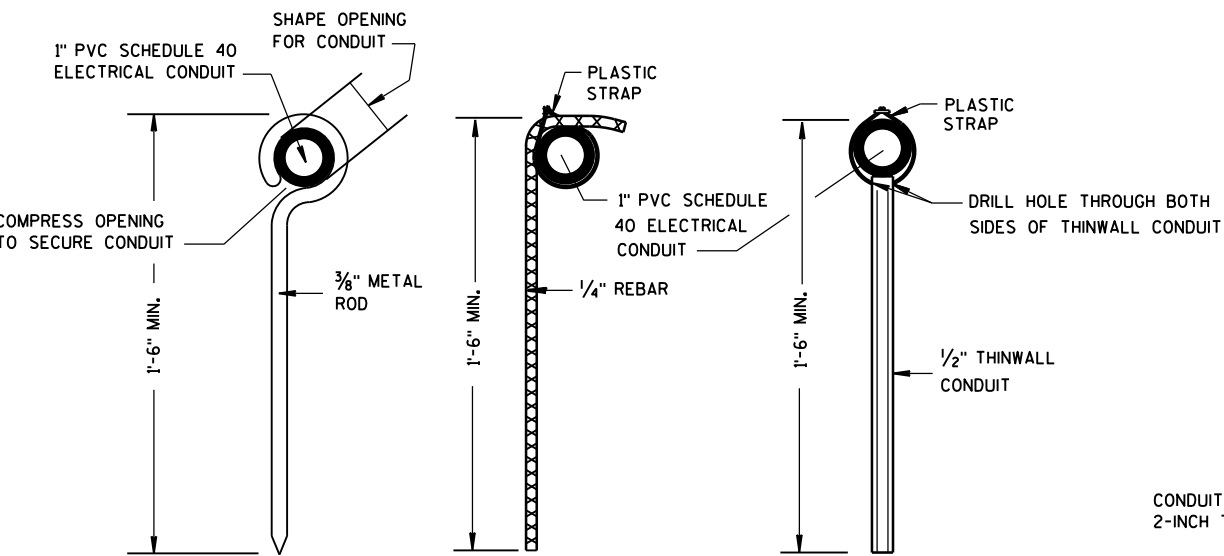
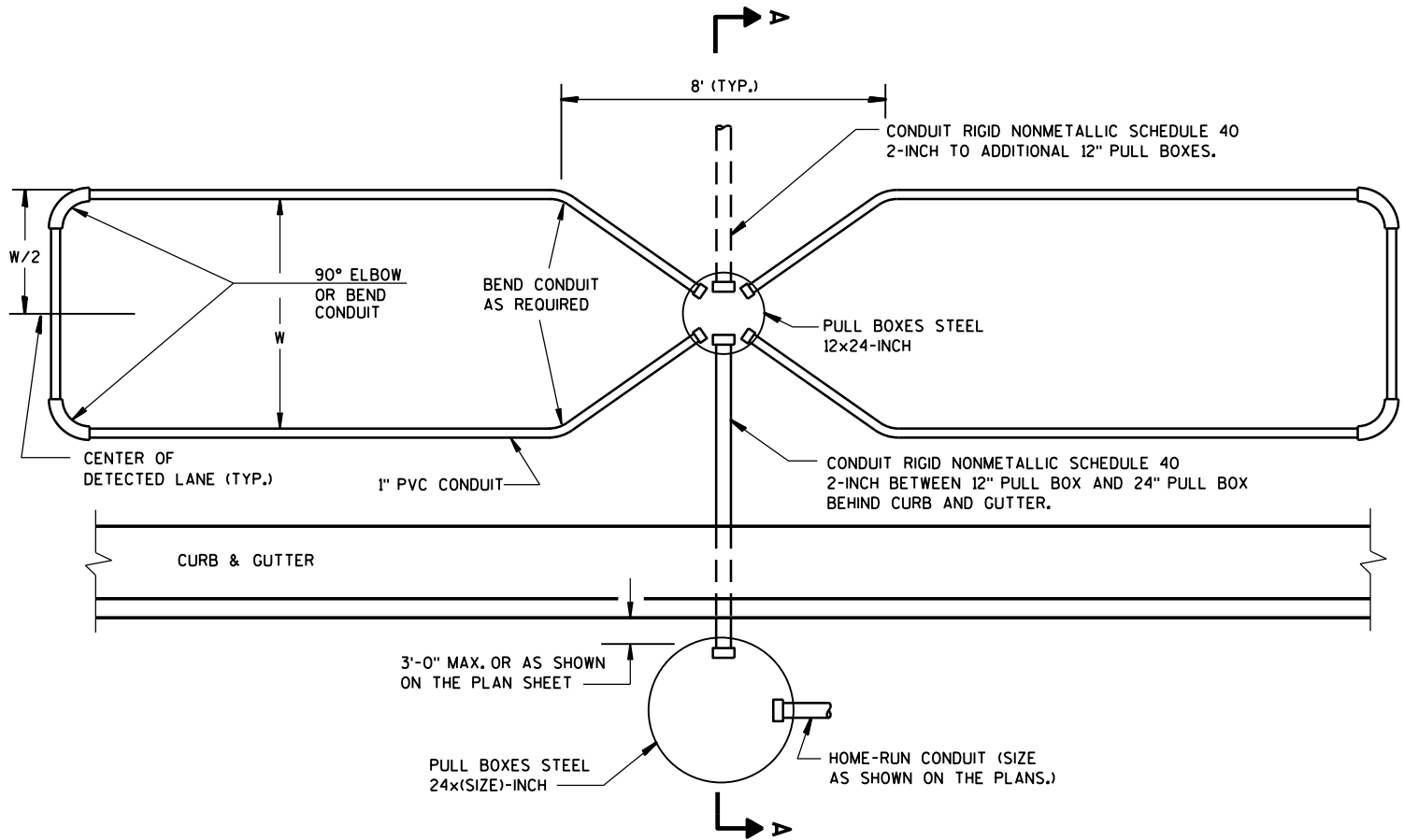
SPLICES OF LOOP WIRE TO LEAD-IN CABLE SHALL BE MADE ONLY IN PULL BOXES AT THE SIDE OF THE ROAD.

THE #12 AWG LOOP WIRE SHALL BE INSTALLED FROM THE ROADSIDE PULL BOX, INTO THE PULL BOX IN THE PAVEMENT, THROUGH THE LOOP CONDUIT, BACK TO THE ROADSIDE PULL BOX, AND BE INSTALLED IN ONE, NON-SPLICED CONTINUOUS LENGTH.

PROTECTION OF THE PULL BOX IN THE BASE COURSE, AND THE RELATED CONDUITS SHALL BE REQUIRED AFTER INSTALLATION AND BEFORE NEW CONCRETE PAVEMENT IS POURED. ANY DAMAGE THAT OCCURS DUE TO FAILURE TO PROTECT THE INSTALLATION SHALL BE REPAIRED AT THE CONTRACTORS EXPENSE.

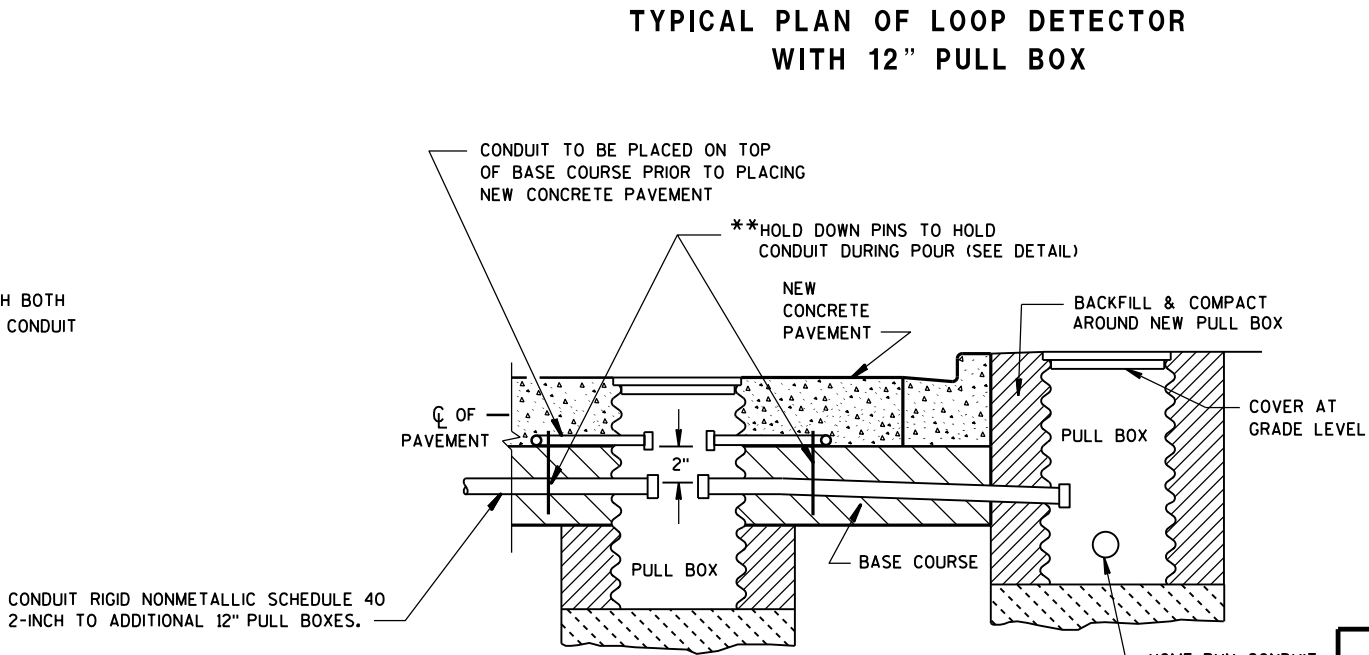
SHOULD INSTALLATION REPAIR BE REQUIRED, IT SHALL BE ACCOMPLISHED UNDER THE DIRECTION OF THE PROJECT ENGINEER.

12" PULL BOXES IN PAVEMENT SHALL BE CORRUGATED STEEL ONLY.



**TYPICAL DETAILS FOR HOLD DOWN PINS**

\*\*HOLD DOWN PINS ARE REQUIRED TO STABILIZE THE LOOP TO MEET THE DIMENSIONAL AND PHYSICAL CONSTRUCTION REQUIREMENTS OF THE PLANS. THE NUMBER OF HOLD DOWN PINS SHALL BE DETERMINED IN THE FIELD, BY THE PROJECT ENGINEER.



**SECTION A-A**  
**CURB & GUTTER**  
**LOOP DETECTOR INSTALLATION DETAIL**

**TWO LOOP DETECTORS INSTALLED  
IN NEW CONCRETE PAVEMENT  
ROUND CSCP PULL BOX 45 DEGREE  
ELBOWS TO PULL BOX**

**STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION**

**APPROVED**  
**Sept. 2014** /S/ Ahmet Demirbilek  
**DATE** STATE ELECTRICAL ENGINEER  
**FHWA**

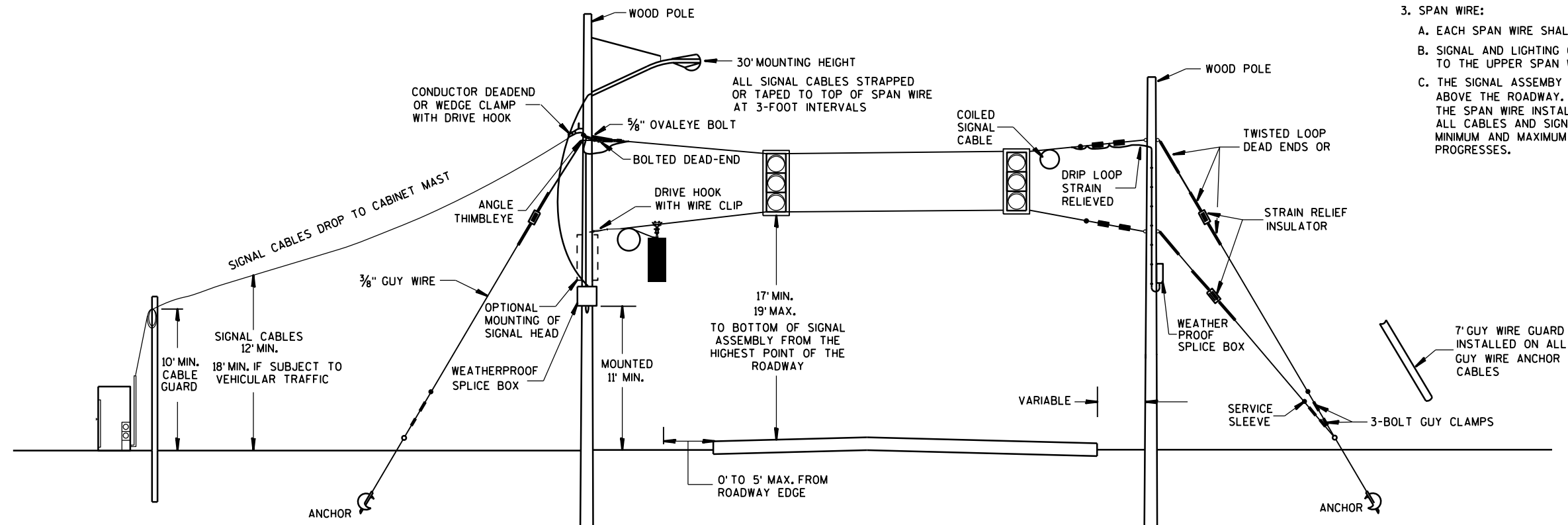
## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

1. WOOD POLES SHALL BE CLASS 4, LENGTH DETERMINED BY SIGNAL PLAN.

2. SIGNAL FACES:  
 A. ALL SECTIONS SHALL BE 12" AND POLYCARBONATE.  
 B. EACH SHALL CONTAIN A 5" WIDE DULL BLACK POLYCARBONATE BACKPLATE.  
 C. EACH SHALL BE WIRED FROM THE TOP SIGNAL MOUNTING BRACKET.  
 D. NEAR RIGHT SIGNAL FACE SUSPENDED ON THE TETHER (NO BACKPLATE) SHALL NOT BE OVER THE TRAVELED WAY. IF THE POLE IS WITHIN 5 FEET OF THE TRAVELED WAY MOUNT THE SIGNAL FACE ON THE WOOD POLE WITH BACKPLATE.

3. SPAN WIRE:  
 A. EACH SPAN WIRE SHALL BE INDIVIDUALLY DOWN GUYED.  
 B. SIGNAL AND LIGHTING CABLES SHALL ONLY BE ATTACHED TO THE UPPER SPAN WIRE.  
 C. THE SIGNAL ASSEMBY SHALL HAVE A 17' MIN. HEIGHT ABOVE THE ROADWAY. THIS SHALL BE MEASURED AFTER THE SPAN WIRE INSTALLATION IS COMPLETED WITH ALL CABLES AND SIGNAL FACES IN PLACE. MAINTAIN MINIMUM AND MAXIMUM HEIGHTS AS ROADWAY WORK PROGRESSES.



## SPAN WIRE TEMPORARY SIGNALS

MINIMUM POLE LENGTHS	POLE BURIEL DEPTHS
25'	5'
30'	6'
35'	7'
40'	8'
45'	9'

### SPAN WIRE TEMPORARY TRAFFIC SIGNAL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

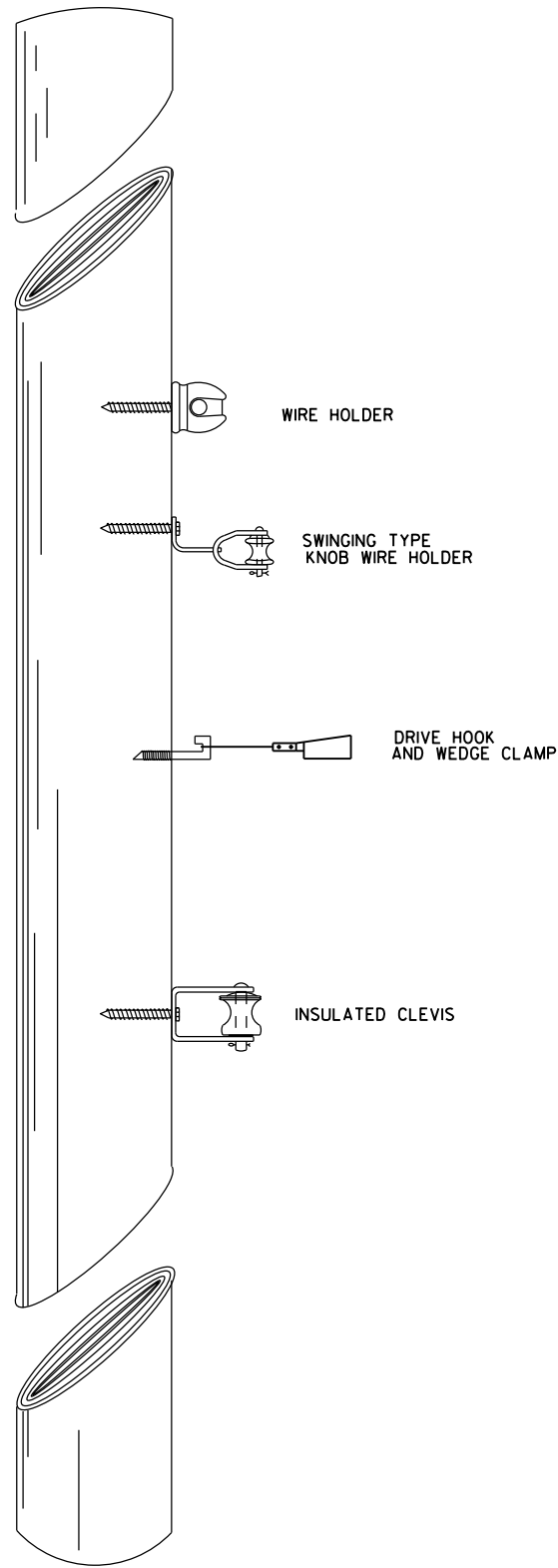
June, 2015  
DATE

FHWA

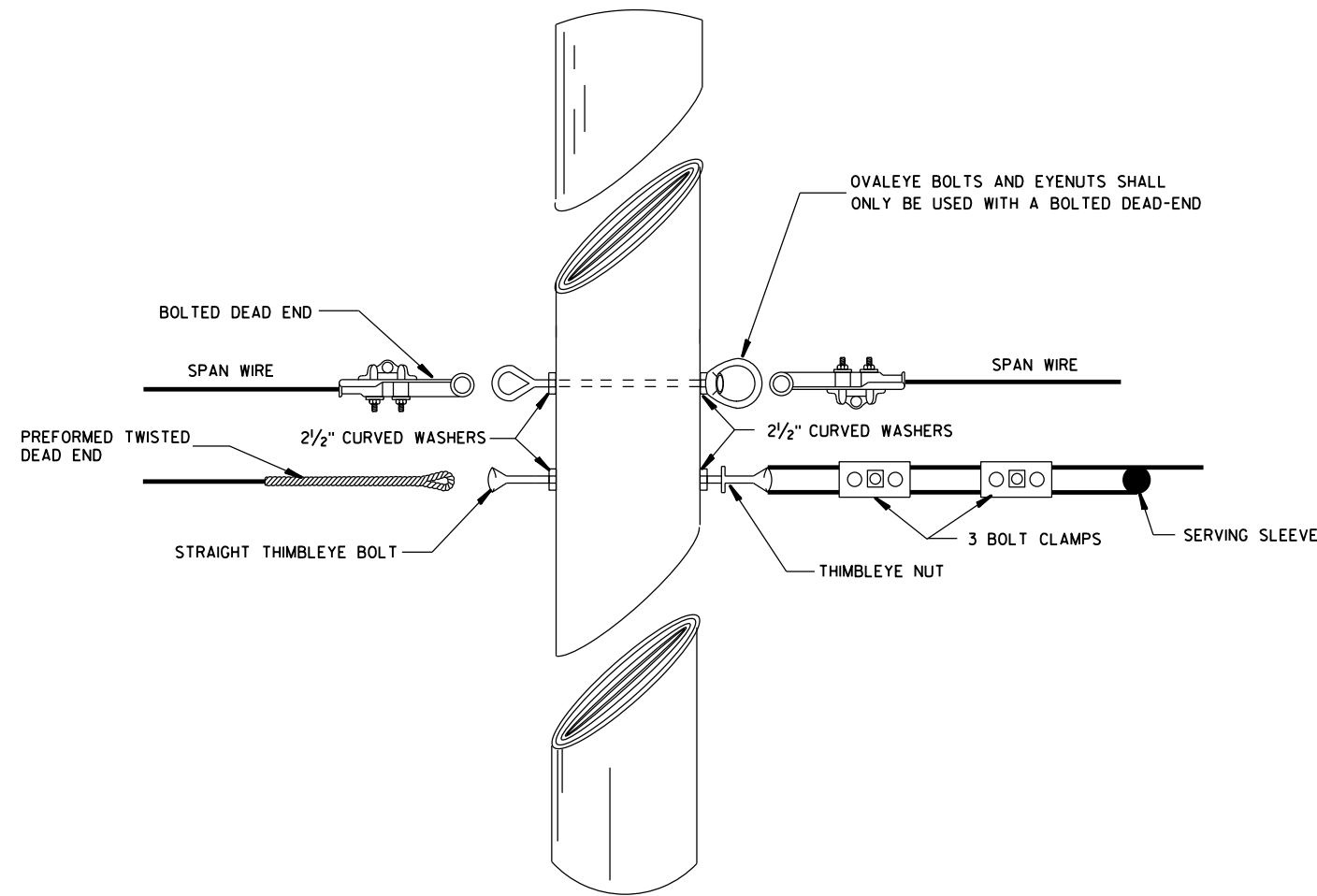
/S/ Ahmet Demirbilek  
STATE ELECTRICAL ENGINEER



**S.D.D. 9 G 1-4c**



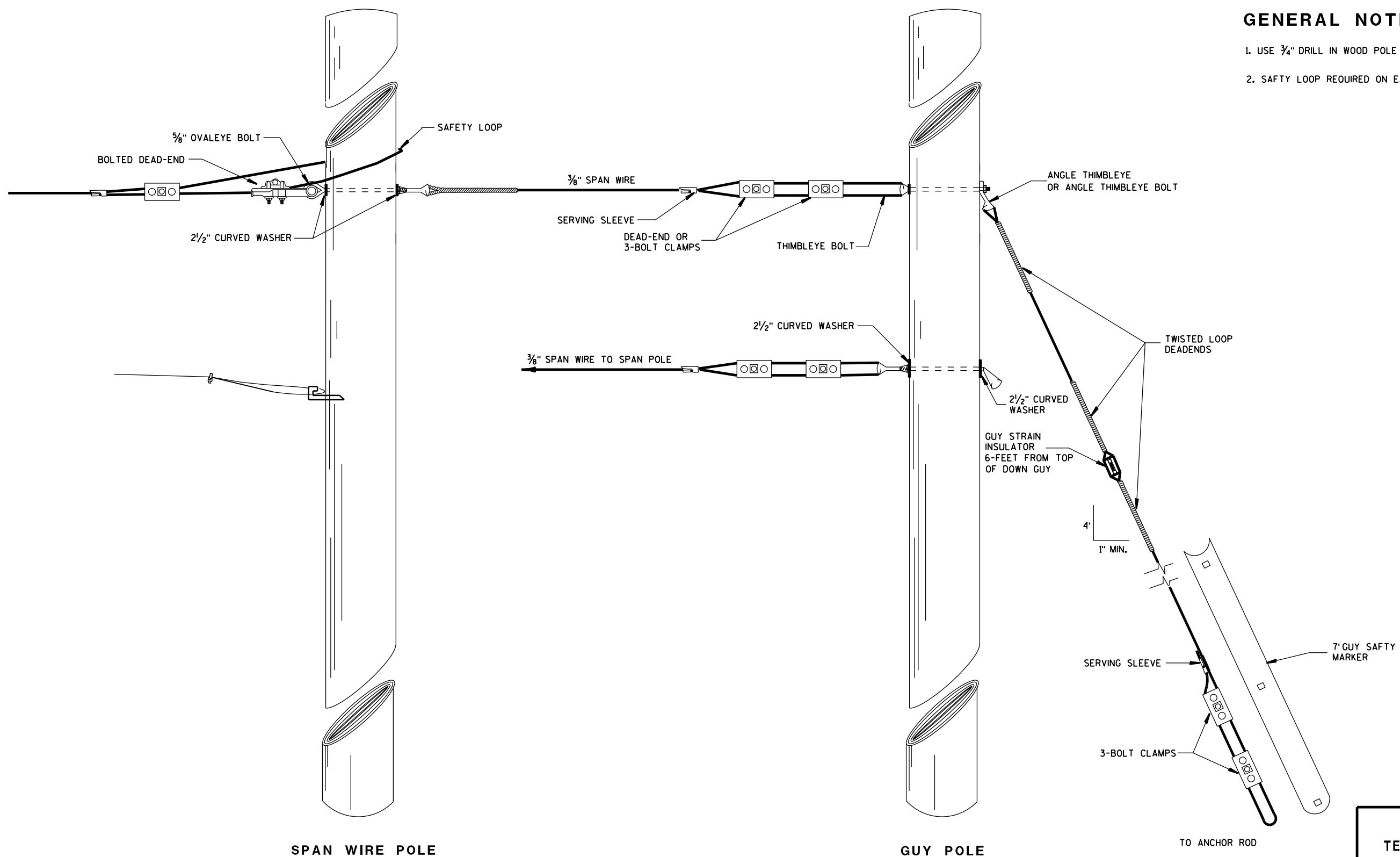
TYPICAL CABLE HANGERS



TYPICAL DEAD-ENDING

SPAN WIRE TEMPORARY TRAFFIC SIGNAL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June, 2015 DATE	/S/ Ahmet Demirblek STATE ELECTRICAL ENGINEER
FHWA	





SPAN WIRE POLE

GUY POLE

## TYPICAL DEAD-ENDINGS OR GUYING

## GENERAL NOTES

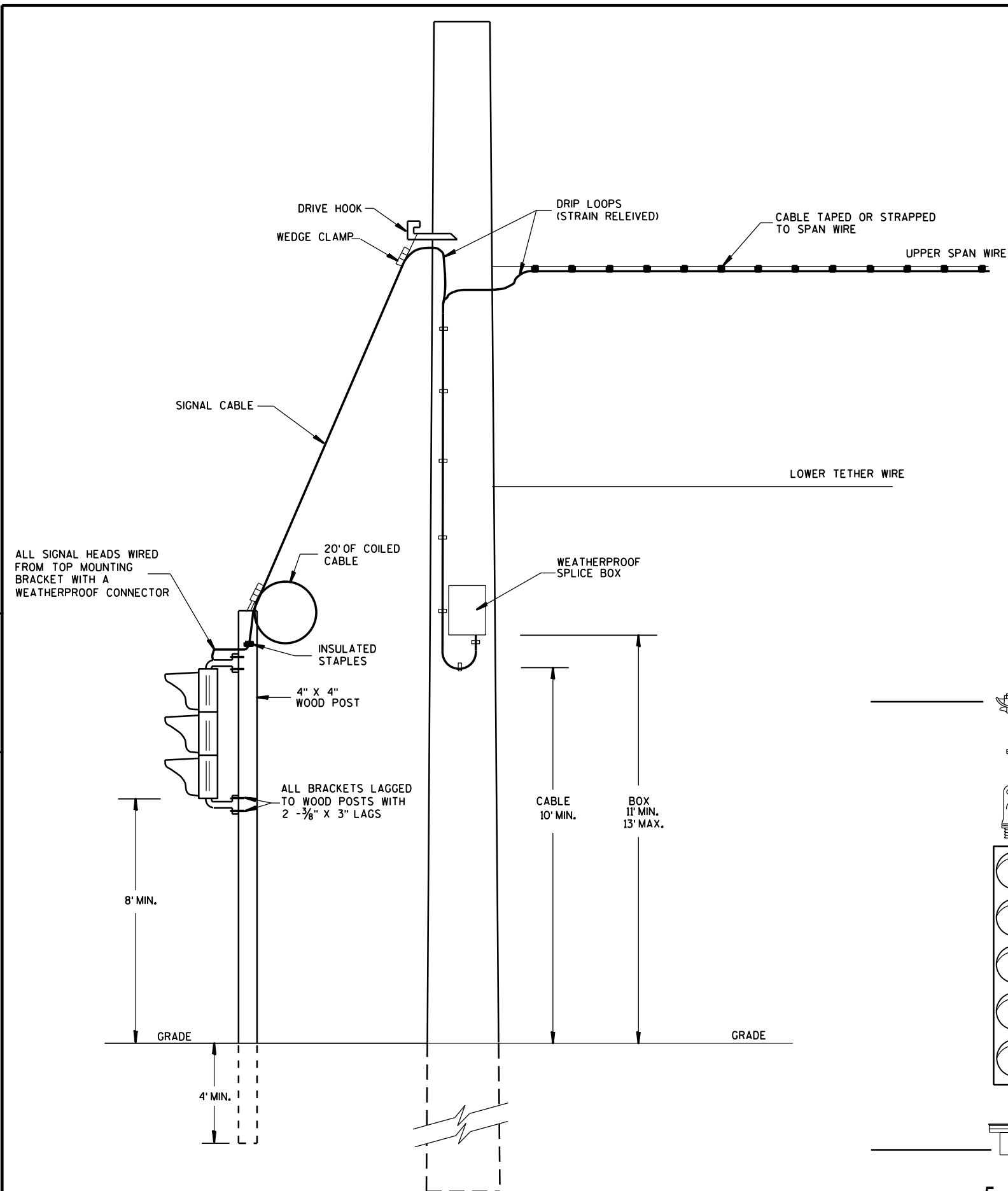
1. USE 3/4" DRILL IN WOOD POLE TO PROVIDE HOLE FOR 5/8" BOLTS.
2. SAFETY LOOP REQUIRED ON EACH END OF ALL SPAN WIRES.

SPAN WIRE  
TEMPORARY TRAFFIC SIGNALSTATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

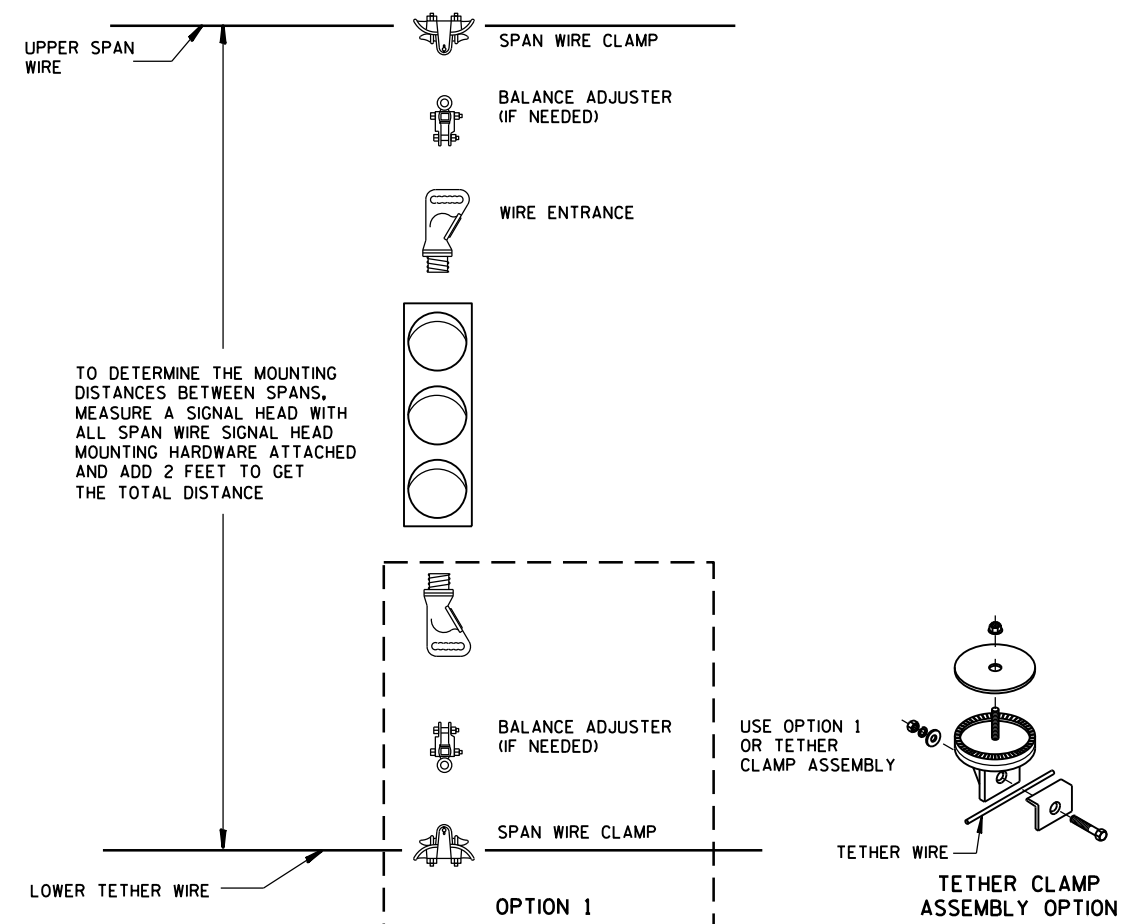
APPROVED

June, 2015  
DATE/S/ Ahmet Demirelek  
STATE ELECTRICAL ENGINEER

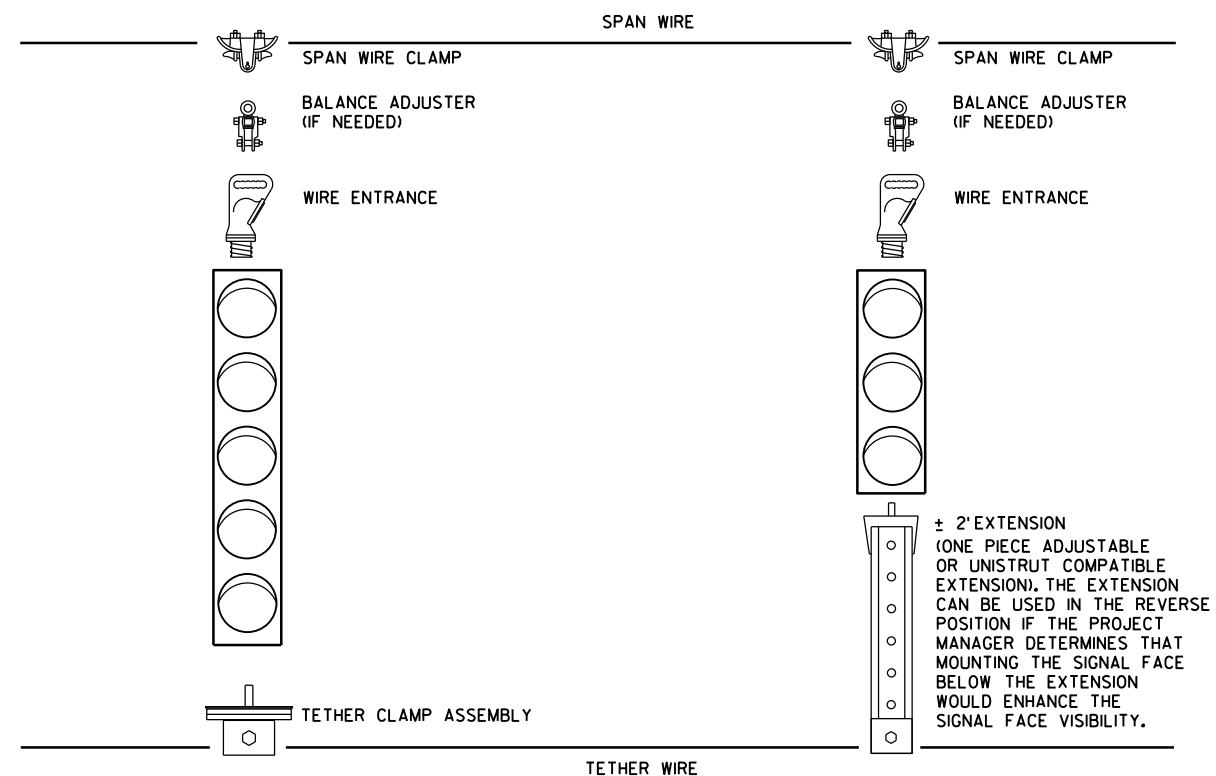
FHWA



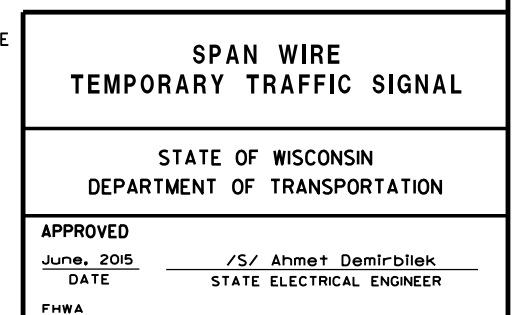
## TYPICAL DROP TO TEMPORARY MOVEABLE SIGNAL

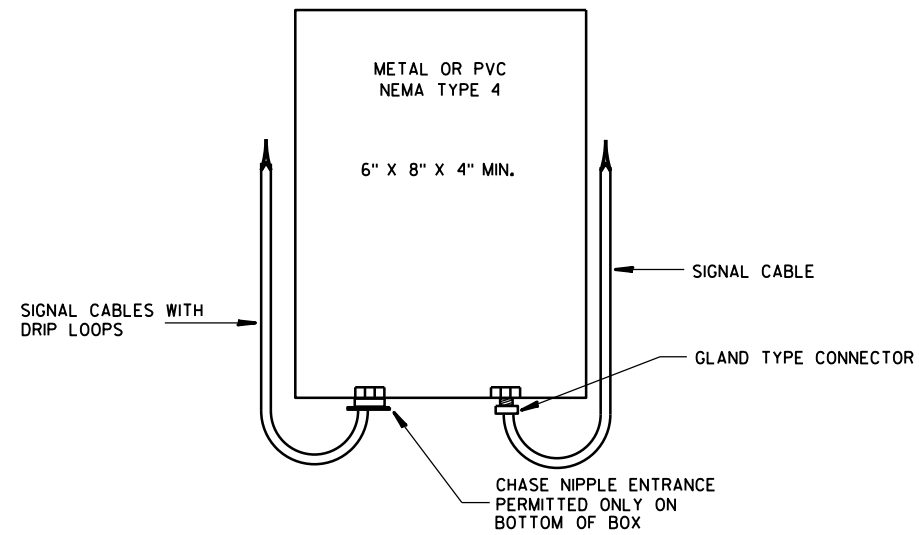
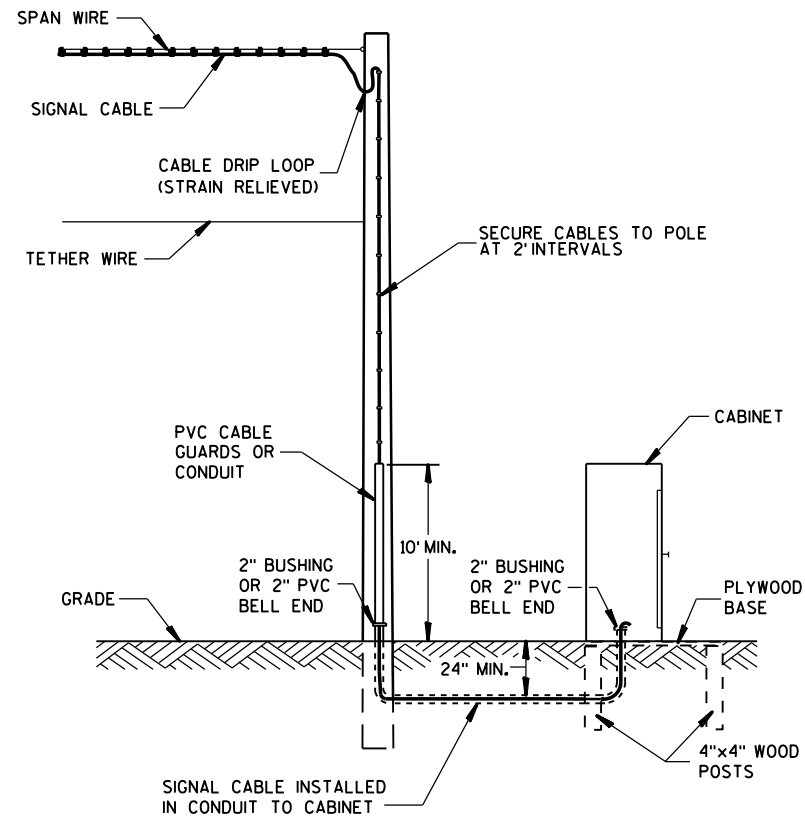


## TYPICAL SPAN WIRE MOUNTING HARDWARE

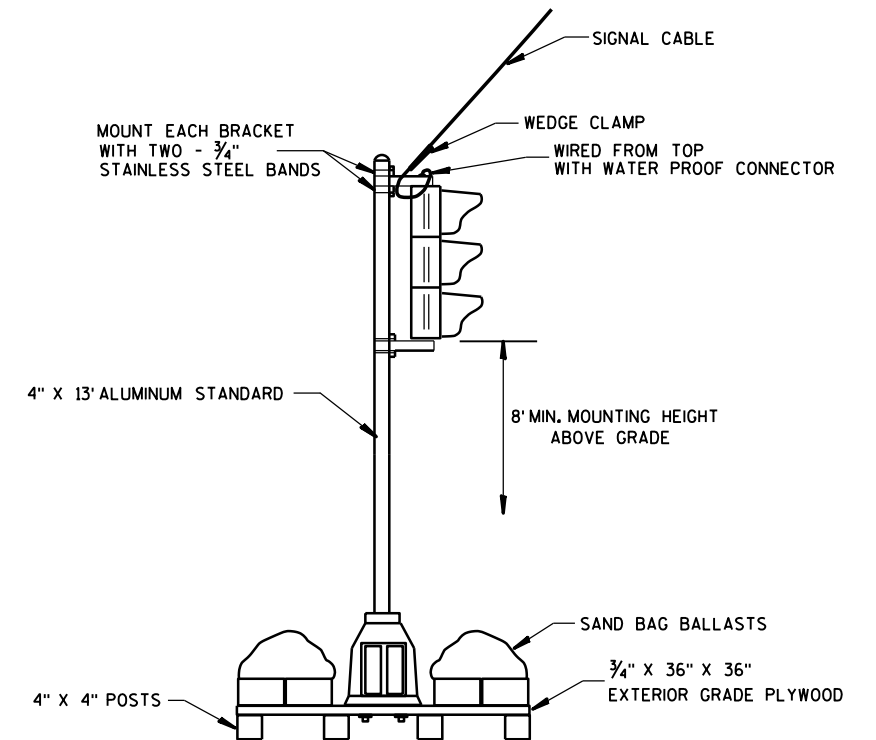


## 5 SECTION VERTICAL WITH 3 SECTION VERTICAL ON ONE SPAN WIRE

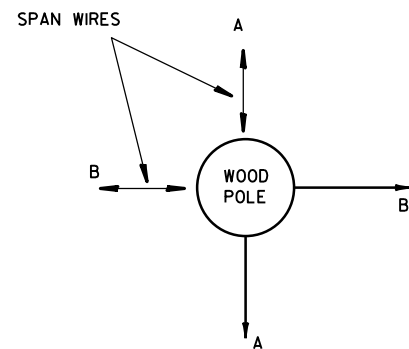




**SPLICE BOX**

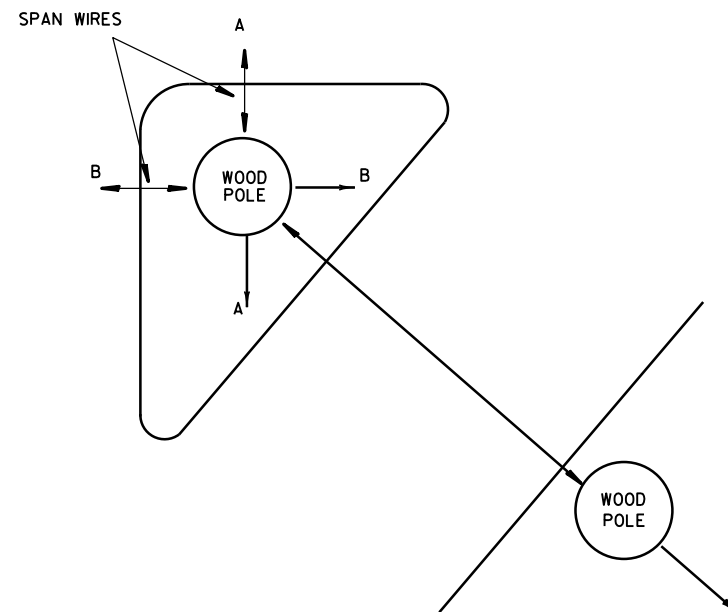


**TYPICAL SKID TYPE TEMPORARY**

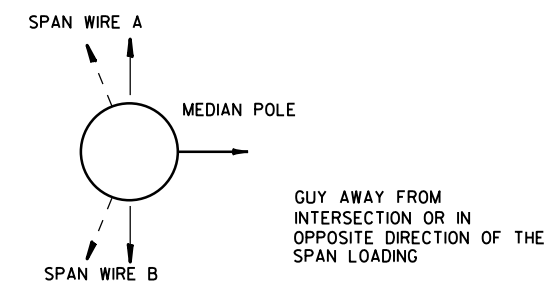


ALL DOWN OR SIDEWALK GUYS SHALL BE INSTALLED IN THE OPPOSITE DIRECTION OF THE STRAIN OF THE SPAN WIRE

**CORNER POLES**



**ISLAND POLES**



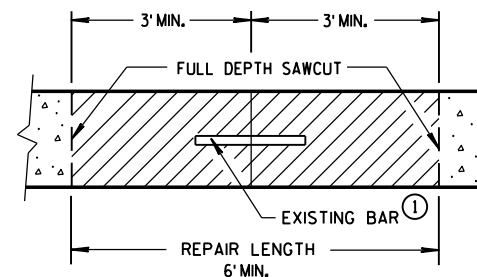
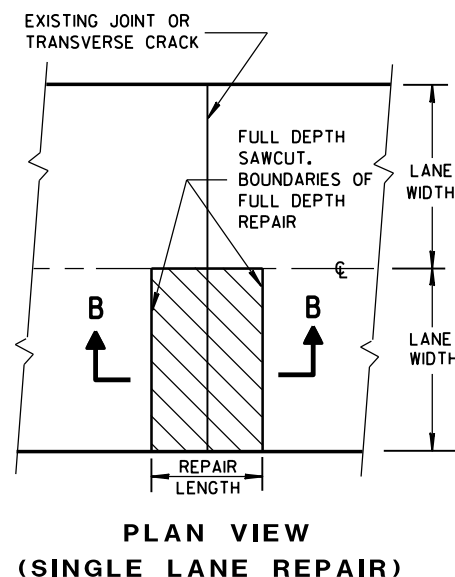
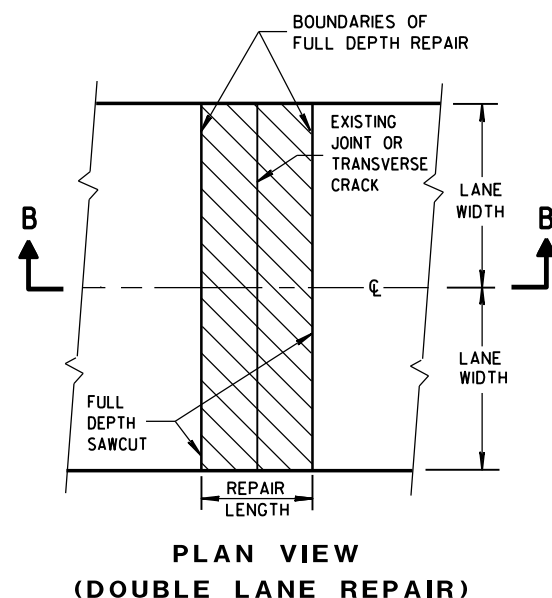
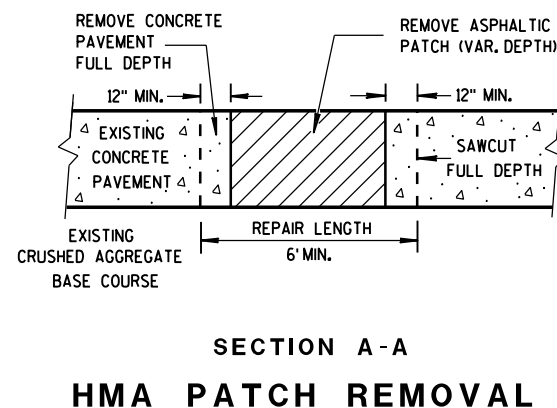
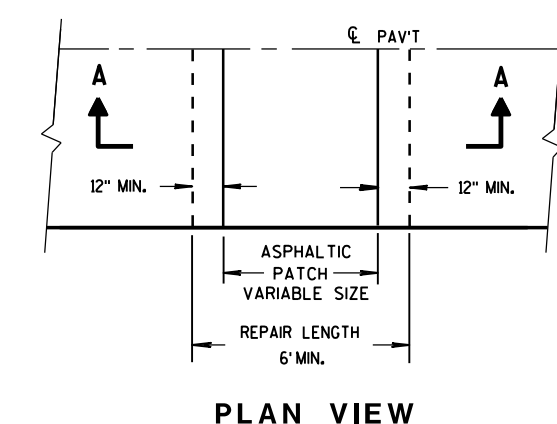
**MEDIAN POLES**

**SPAN WIRE  
TEMPORARY TRAFFIC SIGNAL**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June, 2015  
DATE  
FHWA

/S/ Ahmet Demirbilek  
STATE ELECTRICAL ENGINEER



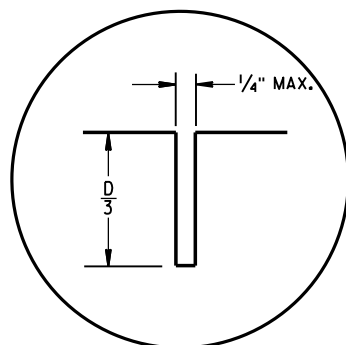
## GENERAL NOTES

SAW CUT, DRILL, AND LIFT OUT EXISTING CONCRETE PAVEMENT WITHIN THE BOUNDARIES OF CONCRETE REPAIR AREAS. THE CONTRACTOR MAY MAKE ADDITIONAL SAW CUTS INSIDE THE REPAIR LIMITS TO REDUCE WEIGHT AND SIZE OF CONCRETE PIECES. ADDITIONAL SAW CUTS ARE NOT PAID FOR BY THE DEPARTMENT.

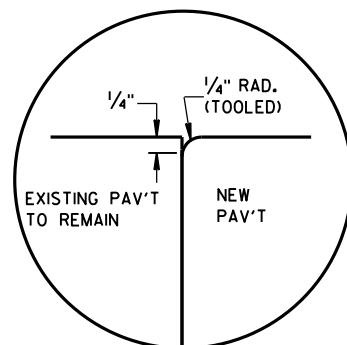
PROVIDE A 6-FOOT MINIMUM DISTANCE FROM BOUNDARIES OF CONCRETE REPAIR AREAS TO ADJACENT TRANSVERSE JOINT OR CRACK IN THE SAME LANE.

THE LENGTH OF THE REPAIRS MAY VARY FROM THE DIMENSIONS SHOWN IF THE EXISTING CONCRETE PAVEMENT IS NONDOWELED AND THE PAVEMENT IS TO BE OVERLAID AFTER REPAIRING.

① DOWEL BARS MIGHT NOT EXIST.

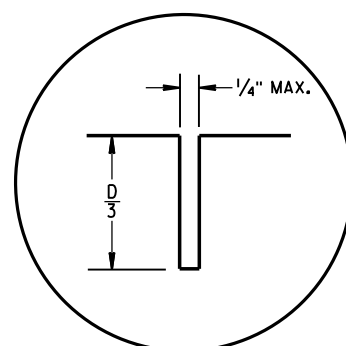


C1

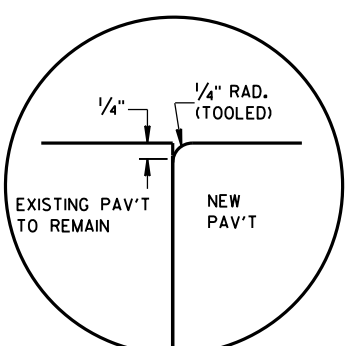


C2

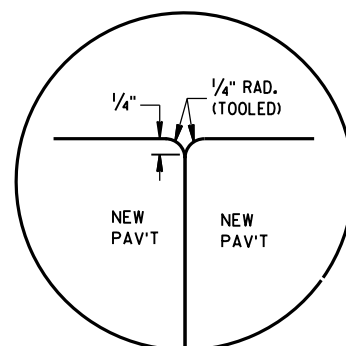
## TRANSVERSE JOINTS



L1



L2



L3

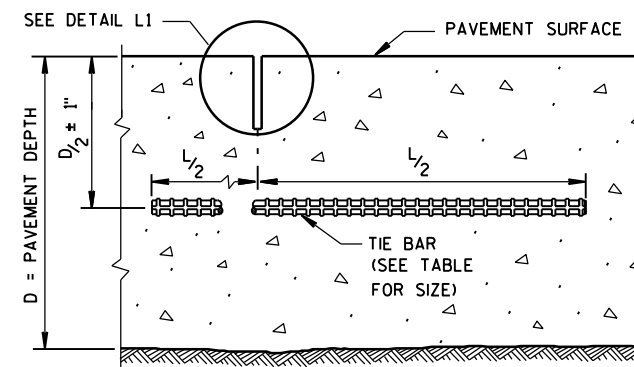
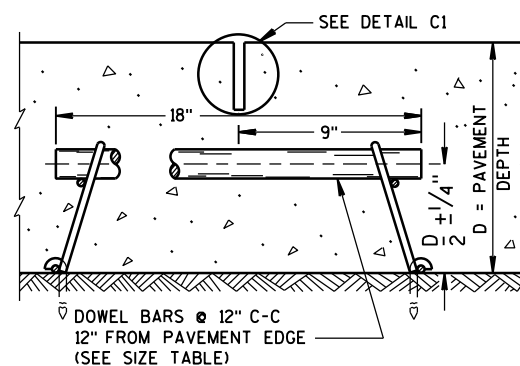
## LONGITUDINAL JOINTS

TIE BAR TABLE

PAVEMENT DEPTH (D)	TIE BAR SIZE	TIE BAR LENGTH (L)	MAX. TIE BAR SPACING
< 10 1/2"	NO. 4	30"	36"
≥ 10 1/2"	NO. 5	36"	36"
	NO. 4 *	30"	24" **

\* SUBSTITUTE BENT BARS AT LONGITUDINAL JOINTS WHEN EQUIPMENT LIMITATIONS DURING CONSTRUCTION WARRANT (e.g. AUXILIARY LANES OR TURN LANES)

\*\* CONFORM TO 15" MINIMUM SPACING FROM TRANSVERSE JOINTS; SPACING BETWEEN TIE BARS WILL BE 30" AT TRANSVERSE JOINTS.

SECTION C-C  
SAWED LONGITUDINAL JOINTSECTION F-F  
CONTRACTION JOINT

## GENERAL NOTES

INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

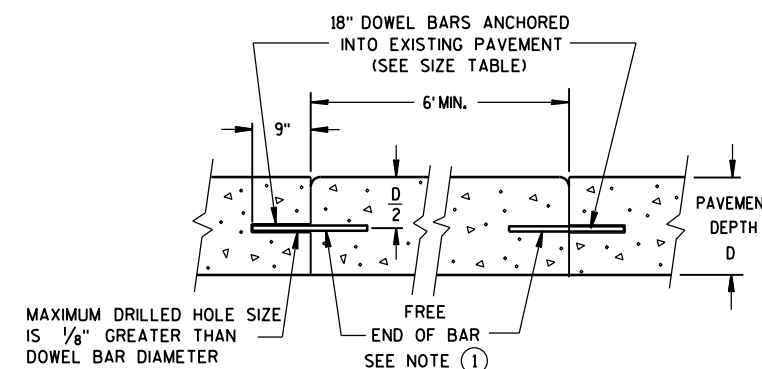
CONCRETE PAVEMENT REPAIRS OF EXISTING NONDOWELED CONCRETE PAVEMENTS DO NOT NEED TO BE DOWELED.

DO NOT SEAL OR FILL JOINTS.

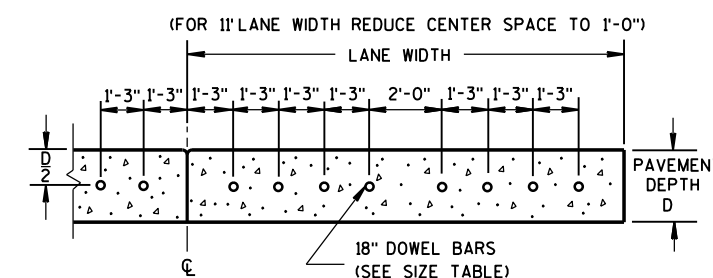
ANCHOR DOWEL BARS AND TIE BARS INTO DRILLED HOLES WITH AN EPOXY.

FOR MULTI-LANE CONCRETE PAVEMENT REPLACEMENTS, PROVIDE A MINIMUM DISTANCE OF 15 INCHES FROM ALL TRANSVERSE JOINTS OR EDGES OF REPLACEMENT TO THE CENTER OF THE TIE BAR NEAREST THAT JOINT OR EDGE.

- ① APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.



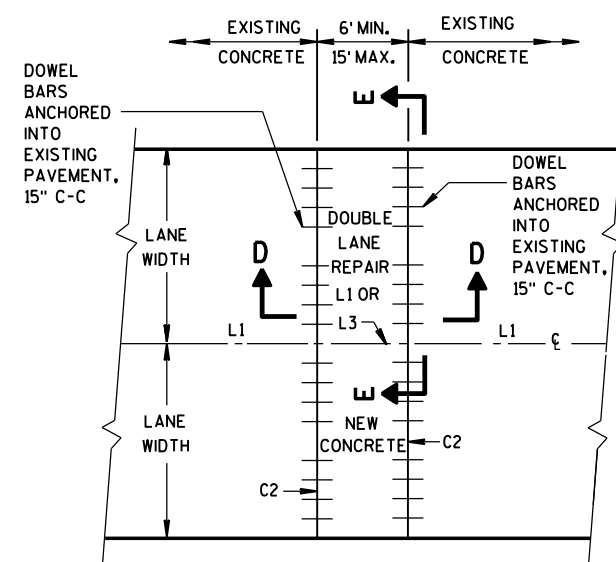
SECTION D-D

SECTION E-E  
DRILLED DOWEL BAR CONSTRUCTION JOINTPAVEMENT DEPTH, DOWEL BAR SIZE  
AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

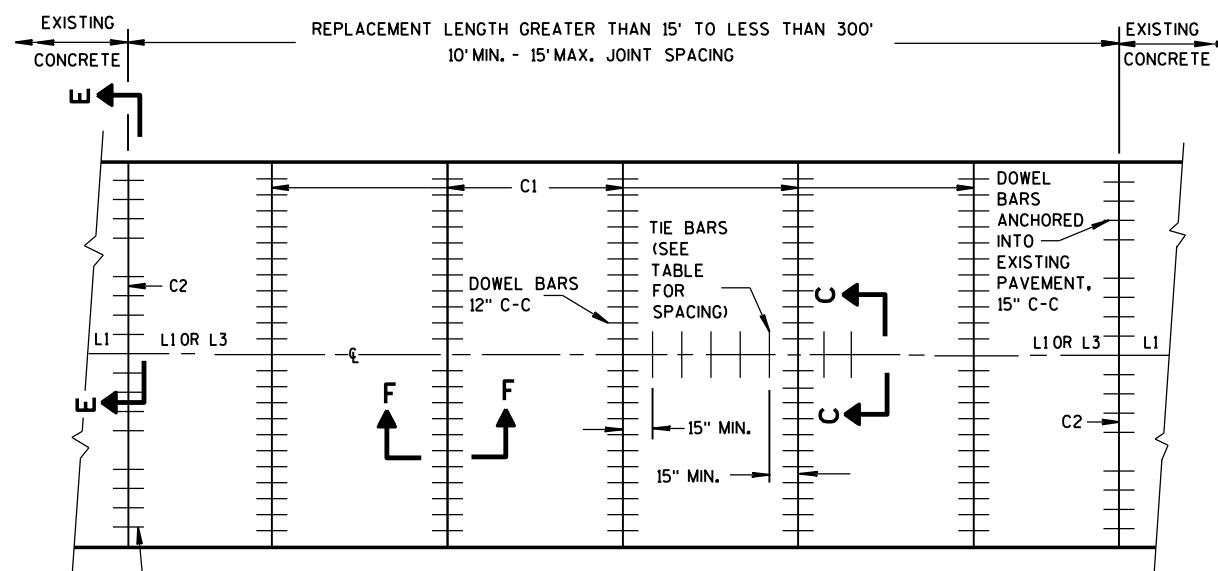
CONCRETE PAVEMENT  
REPAIR AND REPLACEMENT

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



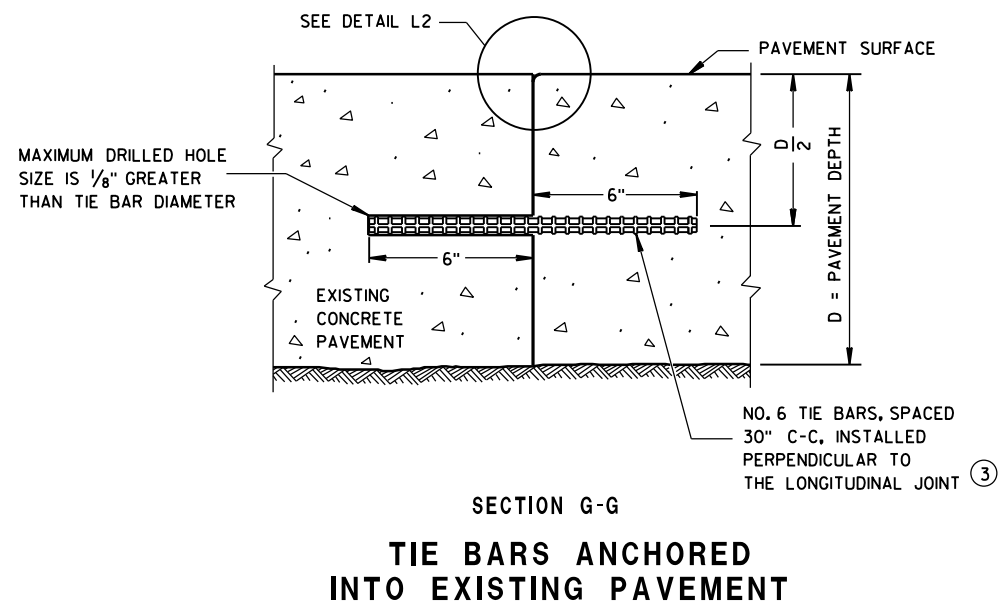
PLAN VIEW

## MULTI-LANE CONCRETE PAVEMENT REPAIR



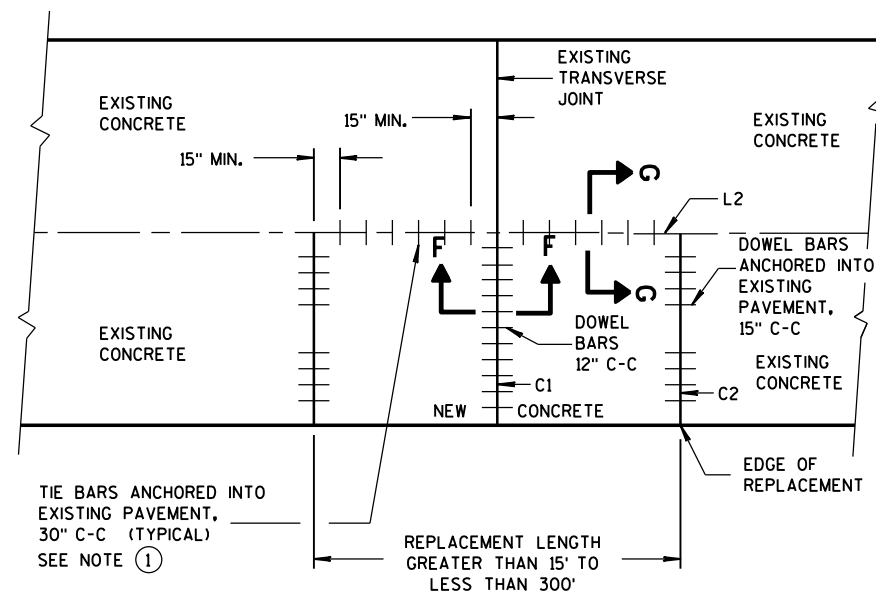
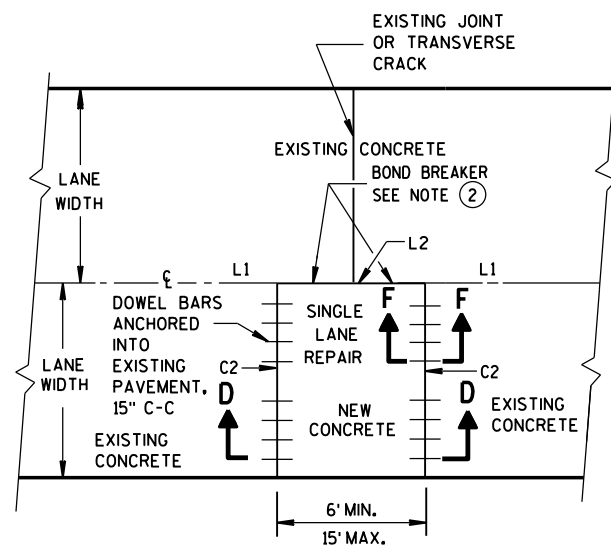
PLAN VIEW

## MULTI-LANE CONCRETE PAVEMENT REPLACEMENT



## GENERAL NOTES

- ① WITH THE APPROVAL OF THE ENGINEER, FOR SINGLE LANE PAVEMENT REPLACEMENTS LESS THAN 30 FEET IN LENGTH, THE CONTRACTOR MAY INSTALL DRILLED TIE BARS ON 6:1 SKEW HORIZONTALLY, DIRECTION OF SKEW ALTERNATING WITH EACH SUCCESSIVE BAR. DRIVE SKEWED TIE BARS TO A DEPTH OF 6 INCHES IN A HOLE OF SUCH A DIAMETER AS TO PROVIDE A TIGHT DRIVEN FIT.
- ② USE AN ENGINEER-APPROVED BOND BREAKER (E.G. RELEASE AGENT, CURING COMPOUND) FOR SINGLE LANE REPAIRS UP TO 15 FEET IN LENGTH.
- ③ ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.

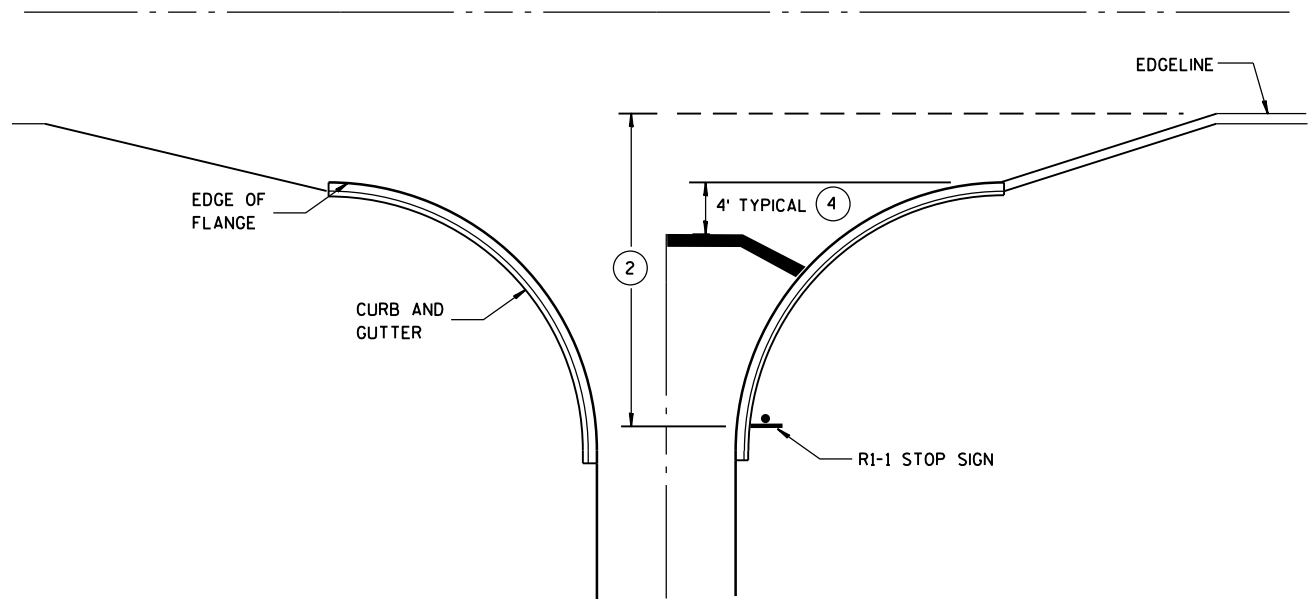


**CONCRETE PAVEMENT  
REPAIR AND REPLACEMENT**

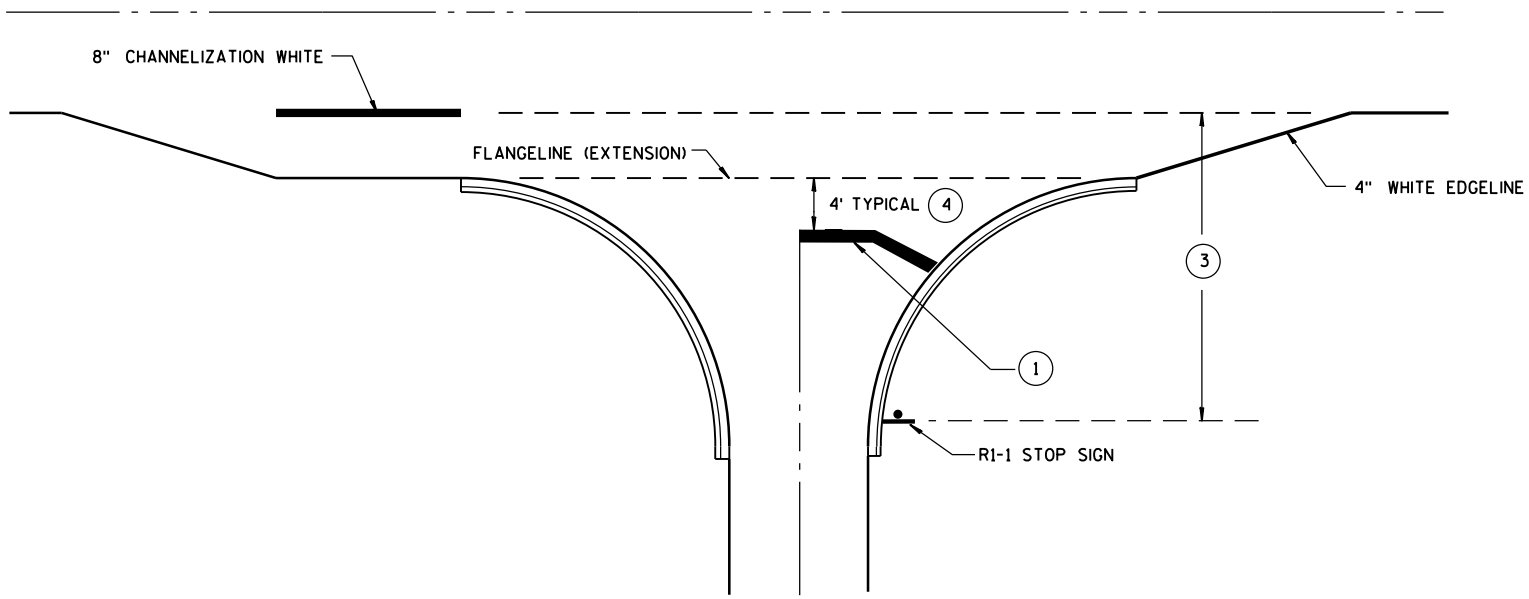
**STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION**

APPROVED  
June, 2015  
DATE  
FHWA

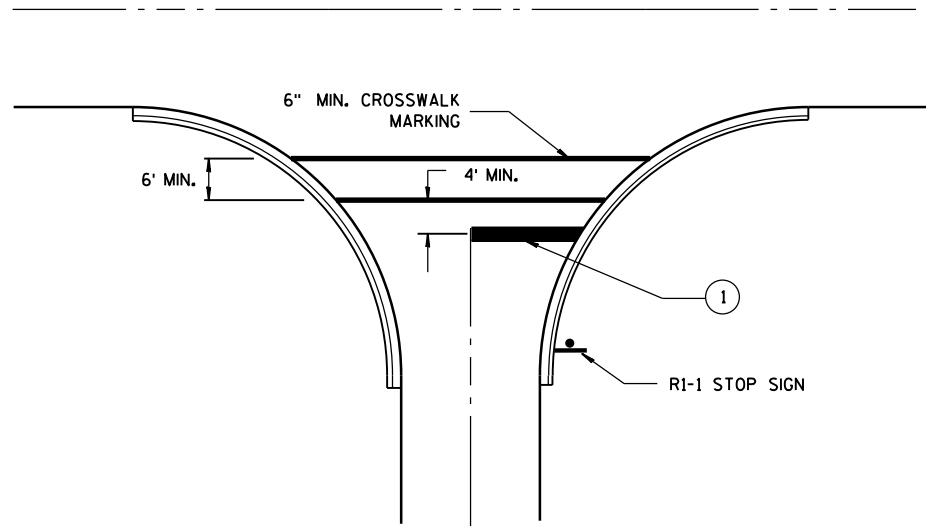
/S/ Peter Kemp, P.E.  
PAVEMENT SUPERVISOR



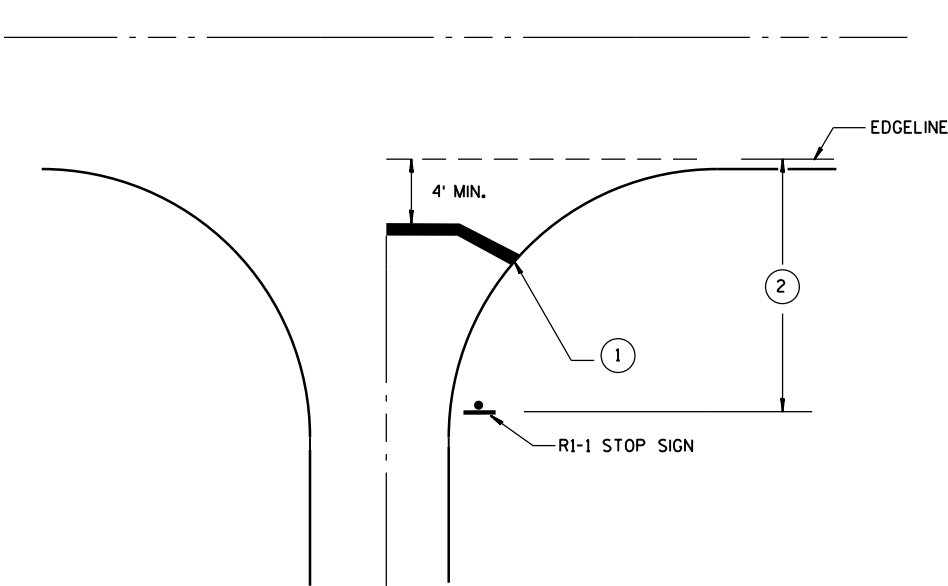
TYPICAL STOP LINE PAVEMENT MARKING  
WITH CURB AND GUTTER



TYPICAL STOP LINE PAVEMENT MARKING  
FOR SIDEROADS WITH RIGHT TURN LANE



TYPICAL STOP LINE PAVEMENT MARKING  
FOR SIDEROADS WITH CROSSWALK MARKING



TYPICAL STOP LINE PAVEMENT MARKING  
WITHOUT CURB AND GUTTER

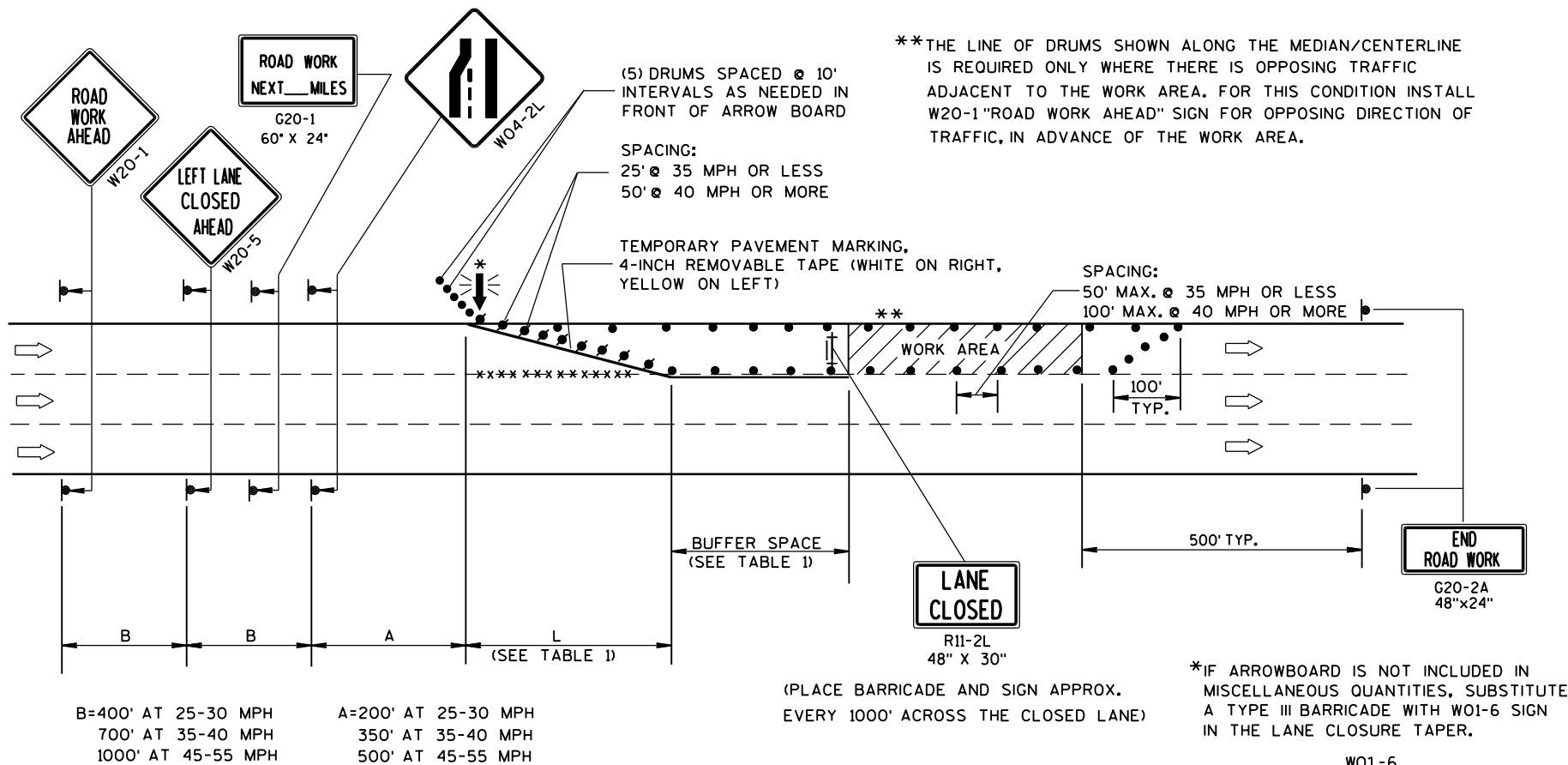
GENERAL NOTES

- ① 18-INCH STOP LINES MAY BE DELETED OR ADDED BY THE PROJECT ENGINEER BASED ON VISIBILITY AND SIGHT LINES.
- ② IF STOP SIGN IS LESS THAN OR EQUAL TO 40 FEET FROM THE EDGE LINE THAN NO STOP LINE IS REQUIRED.
- ③ IF STOP SIGN IS LESS THAN OR EQUAL TO 30 FEET FROM THE FLANGELINE EXTENSION THAN NO STOP LINE IS REQUIRED.
- ④ MOVE CLOSER TO EDGE OF TRAVEL LANE AS NEEDED FOR VISIBILITY AND SIGHT LINES.

STOP LINE AND CROSSWALK  
PAVEMENT MARKING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
4/30/2013 DATE /S/ Travis Feltz  
STATE TRAFFIC ENGINEER  
FHWA



GENERAL NOTES

THIS LANE CLOSURE DETAIL IS TYPICAL FOR CLOSING THE LEFT LANE. FOR A RIGHT LANE CLOSURE, REVERSE THE TRAFFIC CONTROL.

THIS DETAIL MAY BE USED FOR ROADWAYS WITH EITHER TWO OR THREE LANES IN EACH DIRECTION.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

ON UNDIVIDED ROADWAYS, OMIT THE SIGNS SHOWN ON LEFT SIDE OF ROAD.

W20-1, G20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE LANE CLOSURE IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT.

OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROWBOARDS SO THE APPROACHING DRIVER HAS A CLEAR VIEW OF THE ARROWBOARDS AND LANE CLOSURE DRUMS.

PLACE THE ARROWBOARD AS CLOSE AS POSSIBLE TO THE BEGINNING OF THE LANE CLOSURE TAPER, PREFERABLY ON THE SHOULDER OR TERRACE.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

TABLE 1  
TAPER AND BUFFER SPACE  
FOR 12' LANE WIDTH

S	L	BUFFER SPACE
25	125'	55'
30	180'	85'
35	245'	120'
40	320'	170'
45	540'	220'
50	600'	280'
55	660'	335'

FOR LANE WIDTH OTHER THAN 12':

L = WS AT 45 MPH OR GREATER  
L =  $\frac{WS^2}{60}$  AT 40 MPH OR LESS  
L = TAPER LENGTH IN FEET  
S = NON-CONSTRUCTION SPEED LIMIT (MPH)  
W = WIDTH OF LANE CLOSURE

LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLASHING ARROW BOARD
- DIRECTION OF TRAFFIC
- REMOVING PAVEMENT MARKING (SEE GENERAL NOTES)
- WORK AREA

TRAFFIC CONTROL,  
SINGLE LANE CLOSURE,  
NON-FREEWAY/EXPRESSWAY

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
Feb. 2015 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA



## Notes



## ***Wisconsin Department of Transportation***

Dedicated people creating transportation solutions  
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>