

NWL  
PROJECT ID: 8785-00-71  
WITH: N/A

FEB 2016  
ORDER OF SHEETS

|             |   |  |
|-------------|---|--|
| Section No. | 1 | Title  |
| Section No. | 2 | Typical Sections and Details<br>(Includes Erosion Control Plans) |
| Section No. | 3 | Estimate of Quantities   |
| Section No. | 3 | Miscellaneous Quantities   |
| Section No. | 4 | Right of Way Plat  |
| Section No. | 5 | Plan and Profile   |
| Section No. | 6 | Standard Detail Drawings   |
| Section No. | 7 | Sign Plates  |
| Section No. | 8 | Structure Plans  |
| Section No. | 9 | Computer Earthwork Data  |
| Section No. | 9 | Cross Sections   |

TOTAL SHEETS = 64

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

CTH F - CTH H

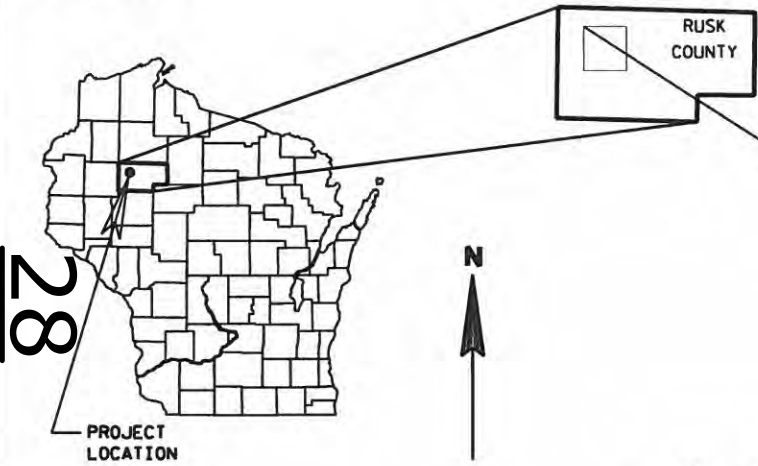
DEVILS CREEK BRIDGE B540116

CTH O

RUSK COUNTY

STATE PROJECT NUMBER  
8785-00-71

| STATE PROJECT | FEDERAL PROJECT |          |
|---------------|-----------------|----------|
|               | PROJECT         | CONTRACT |
| 8785-00-71    | WISC 2016027    | 1        |
|               |                 |          |
|               |                 |          |



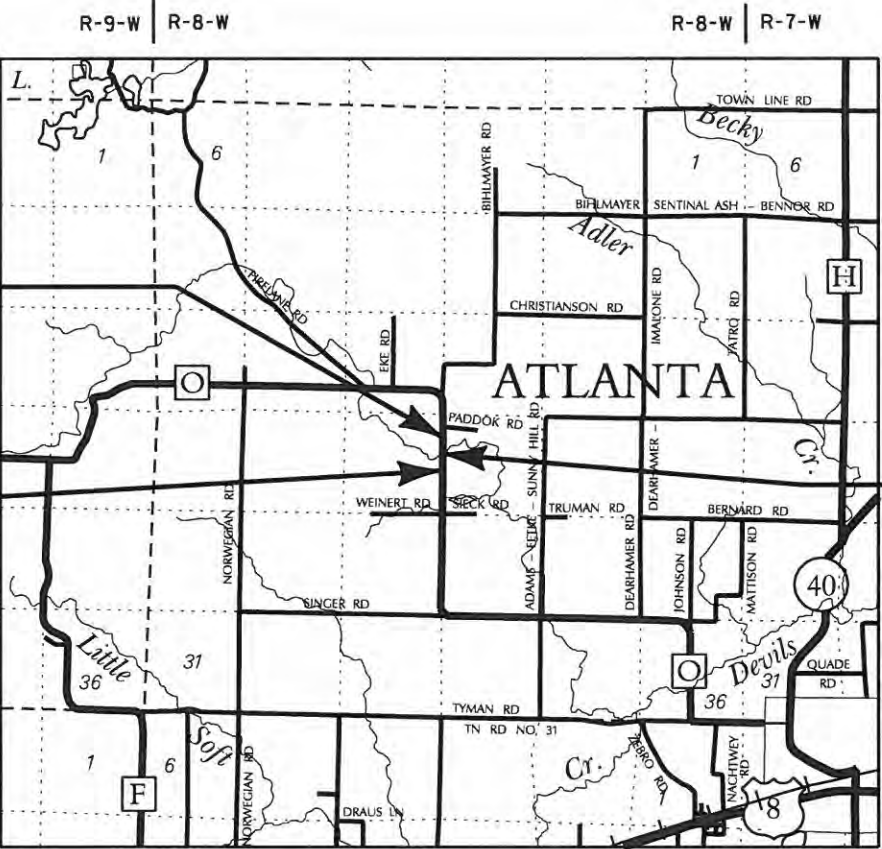
DESIGN DESIGNATION

|               |   |        |
|---------------|---|--------|
| A.D.T. (2016) | = | 300    |
| A.D.T. (2036) | = | 400    |
| D.H.V.        | = | 30     |
| D.            | = | 50/50  |
| T.            | = | 5%     |
| DESIGN SPEED  | = | 50 MPH |
| ESALS         | = | N/A    |

CONVENTIONAL SYMBOLS  
PLAN

|                                |  |
|--------------------------------|--|
| CORPORATE LIMITS               |  |
| PROPERTY LINE                  |  |
| LOT LINE                       |  |
| LIMITED HIGHWAY EASEMENT       |  |
| EXISTING RIGHT OF WAY          |  |
| PROPOSED OR NEW R/W LINE       |  |
| SLOPE INTERCEPT                |  |
| REFERENCE LINE                 |  |
| EXISTING CULVERT               |  |
| PROPOSED CULVERT (Box or Pipe) |  |
| COMBUSTIBLE FLUIDS             |  |
| HIGH VOLTAGE                   |  |
| MARSH AREA                     |  |
| WOODED OR SHRUB AREA           |  |

|   |  |
|---|--|
| PROFILE                                     |  |
| GRADE LINE                                  |  |
| ORIGINAL GROUND                             |  |
| MARSH OR ROCK PROFILE (To be noted as such) |  |
| SPECIAL DITCH                               |  |
| GRADE ELEVATION                             |  |
| CULVERT (Profile View)                      |  |
| UTILITIES                                   |  |
| OVERHEAD                                    |  |
| ELECTRIC                                    |  |
| FIBER OPTIC                                 |  |
| GAS   |  |
| SANITARY SEWER                              |  |
| STORM SEWER                                 |  |
| TELEPHONE                                   |  |
| WATER                                       |  |
| UTILITY PEDESTAL                            |  |
| POWER POLE                                  |  |
| TELEPHONE POLE                              |  |



END PROJECT  
STA. 11+75  
Y = 577446.65  
X = 747056.76

BEGIN PROJECT  
STA. 8+25  
Y = 577096.66  
X = 747059.59

LAYOUT  
SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.066 MI.

T-36-N  
T-35-N

STRUCTURE B-54-0116

T-35-N  
T-34-N

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), RUSK COUNTY

ACCEPTED FOR

County Rusk

Date 9/8/15 Highway Commissioner [Signature]

ORIGINAL PLANS PREPARED BY

**AYRES ASSOCIATES** 3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
www.AyresAssociates.com

**WISCONSIN PROFESSIONAL ENGINEER**

DANIEL N. SYDOW  
E-38363  
WI

DATE 9/3/2015

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor AYRES ASSOCIATES INC

Designer AYRES ASSOCIATES INC

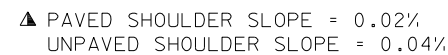
Management Consultant KNIGHT E/A INC.

C.O. Examiner

APPROVED FOR THE DEPARTMENT

DATE: 9/21/15 Ryan B. McKane  
Management Consultant Signature

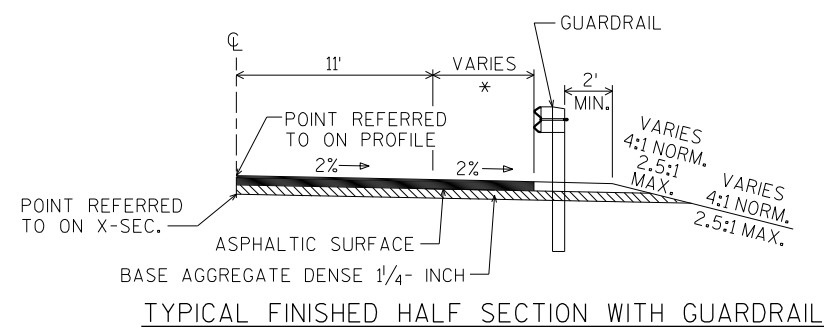
**E**



\* ASPHALTIC SURFACE SHALL BE PLACED 30' WIDE  
AT ENDS OF THE BRIDGE AND FOLLOW THE GUARDRAIL  
AND TAPER TO 28' WIDE WITHIN THE PROJECT LENGTH

TYPICAL FINISHED SECTION

STA. 8+25 TO STA. 9+53.74  
STA. 10+46.26 TO STA. 11+75



\* 4' NORMAL  
4' MIN. (AT END OF BRIDGE)  
6' MAX. (AT END TERMINAL)

EROSION CONTROL ITEMS TO BE PLACED AS SHOWN ON THE PLAN  
OR AS DIRECTED BY THE ENGINEER.

NO TREES AND/OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL  
OF THE ENGINEER.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCLUSIVE OF THE ROADBED, SHALL BE FERTILIZED, SEEDED, AND MULCHED AS DIRECTED BY THE ENGINEER.

SEED MIXTURE NO. 20 AND SEEDING TEMPORARY SHALL BE USED IN THE PROJECT AND SHALL BE PLACED AS SHOWN IN THE PLANS AND/OR AS DIRECTED BY THE ENGINEER.

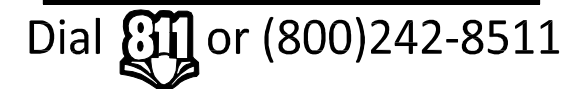
ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM (NAVD) 1988.

ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 2" UPPER LAYER AND A 2" LOWER LAYER. ASPHALTIC SURFACE SHALL USE 12.5 mm NOMINAL AGGREGATE SIZE.

BRUCE TELEPHONE COMPANY  
620 N. ALVEY ST.  
BRUCE, WI 54819  
ATTN: CURT KEMMITZ  
715-868-5111  
ckb101@bruceTel.net

JUMP RIVER ELECTRIC CO-OP  
1202 W. 9th ST. N.  
LADYSMITH, WI 54848  
ATTN: HANK LEW  
715-532-5524  
hlew@jrec.net

\* \* DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS

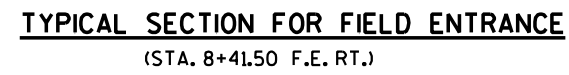


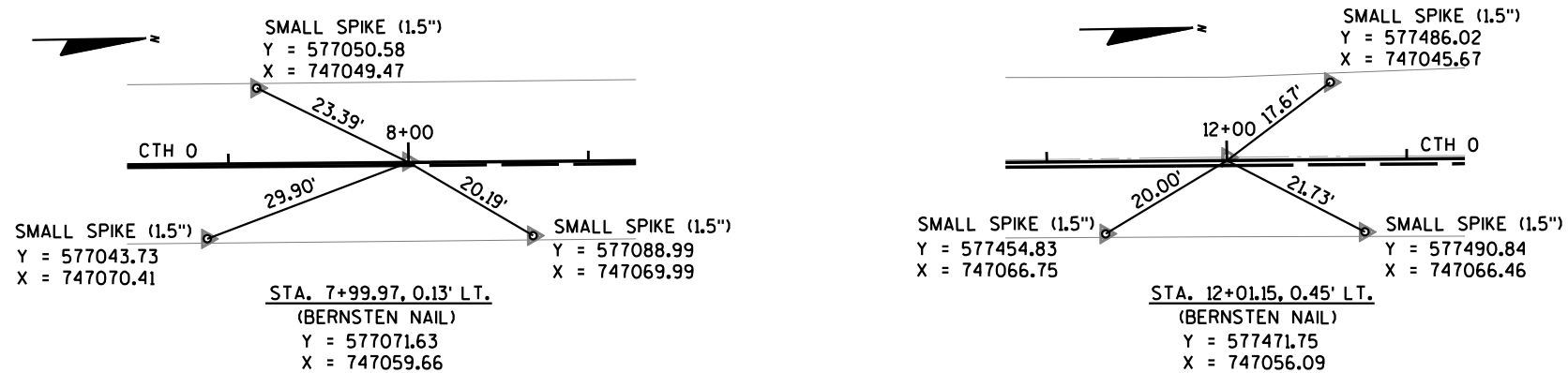
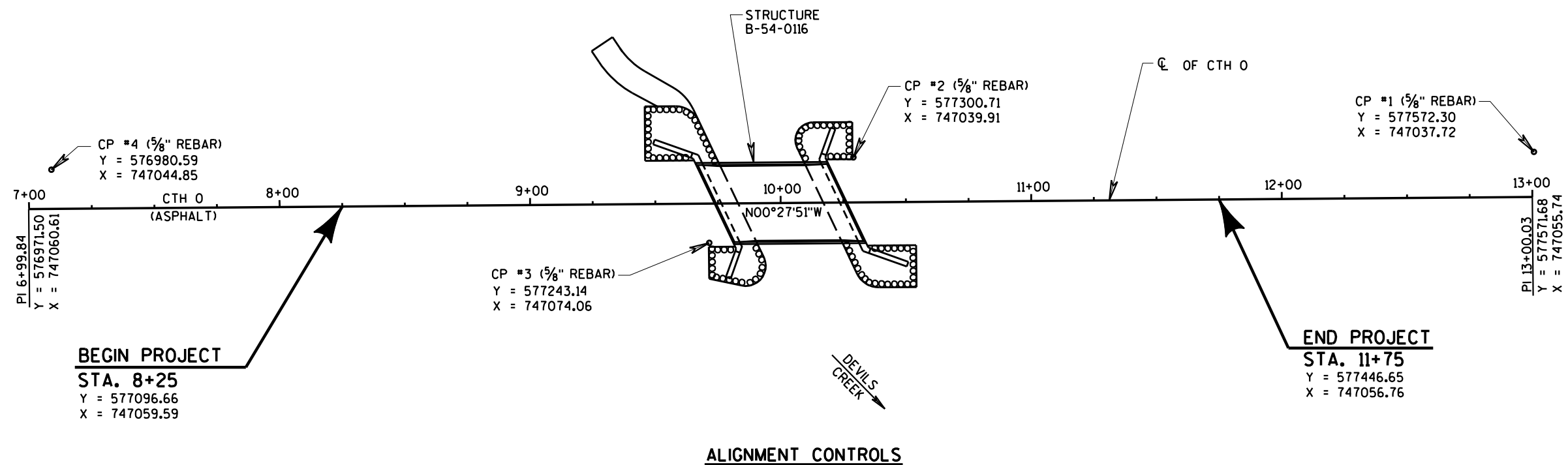
www.DiggersHotline.com

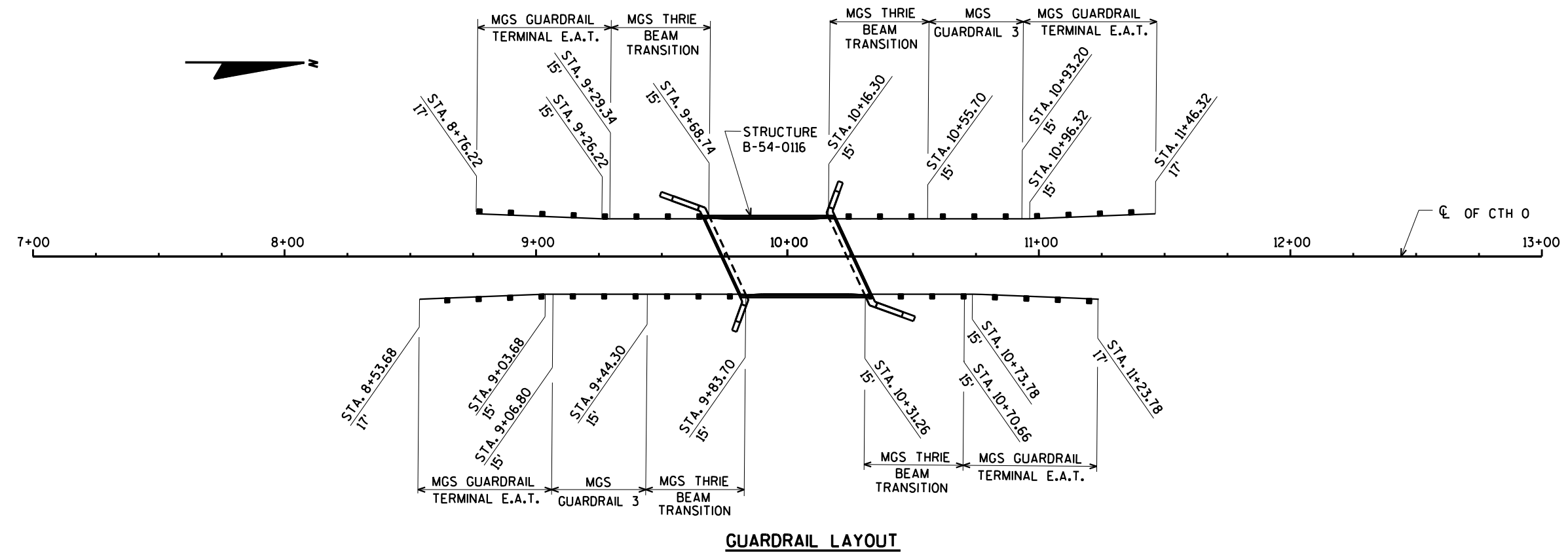
WISCONSIN DEPARTMENT OF  
NATURAL RESOURCES CONTACT:

AMY CRONK  
810 WEST MAPLE ST.  
SPOONER, WI. 54801  
715-635-4229  
amy.cronk@wisconsin.gov

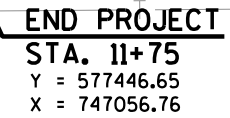
AYRES ASSOCIATES  
3433 OAKWOOD HILLS PARKWAY  
EAU CLAIRE, WI 54701  
ATTN: DANIEL N. SYDOW  
715-834-3161  
sydowd@AyresAssociates.com
















HIGH WATER 2 EL. 1196.1

|   |  |
|---|--|
|  | EROSION MAT CLASS II TYPE C            |
|  | TEMPORARY DITCH CHECKS (UNDISTRIBUTED) |
|  | SILT FENCE                             |
|  | FRACTURED STONE RIPRAP                 |
|  | TURBIDITY BARRIERS                     |

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| DATE 07DEC15 |            | E S T I M A T E O F Q U A N T I T I E S                                      |      |            |            |
|--------------|------------|--|------|------------|------------|
| LINE         |            |  |      |            | 8785-00-71 |
| NUMBER       | ITEM       | ITEM DESCRIPTION   | UNIT | TOTAL      | QUANTITY   |
| 0010         | 201.0105   | Clearing   | STA  | 4.000      | 4.000      |
| 0020         | 201.0205   | Grubbing   | STA  | 4.000      | 4.000      |
| 0030         | 203.0600.S | Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00 | LS   | 1.000      | 1.000      |
| 0040         | 205.0100   | Excavation Common  | CY   | 397.000    | 397.000    |
| 0050         | 206.1000   | Excavation for Structures Bridges (structure) 01. B-54-116                   | LS   | 1.000      | 1.000      |
| 0060         | 208.0100   | Borrow   | CY   | 192.000    | 192.000    |
| 0070         | 210.0100   | Backfill Structure   | CY   | 760.000    | 760.000    |
| 0080         | 213.0100   | Finishing Roadway (project) 01. 8785-00-71                                   | EACH | 1.000      | 1.000      |
| 0090         | 305.0110   | Base Aggregate Dense 3/4-Inch  | TON  | 84.000     | 84.000     |
| 0100         | 305.0120   | Base Aggregate Dense 1 1/4-Inch  | TON  | 528.000    | 528.000    |
| 0110         | 415.0120   | Concrete Pavement 12-Inch  | SY   | 30.000     | 30.000     |
| 0120         | 415.0410   | Concrete Pavement Approach Slab  | SY   | 144.000    | 144.000    |
| 0130         | 455.0605   | Tack Coat  | GAL  | 63.000     | 63.000     |
| 0140         | 465.0105   | Asphaltic Surface  | TON  | 204.000    | 204.000    |
| 0150         | 502.0100   | Concrete Masonry Bridges   | CY   | 277.000    | 277.000    |
| 0160         | 502.3200   | Protective Surface Treatment   | SY   | 180.000    | 180.000    |
| 0170         | 502.3210   | Pigmented Surface Sealer   | SY   | 45.000     | 45.000     |
| 0180         | 505.0400   | Bar Steel Reinforcement HS Structures  | LB   | 5,800.000  | 5,800.000  |
| 0190         | 505.0600   | Bar Steel Reinforcement HS Coated Structures                                 | LB   | 31,930.000 | 31,930.000 |
| 0200         | 516.0500   | Rubberized Membrane Waterproofing  | SY   | 32.000     | 32.000     |
| 0210         | 520.1015   | Apron Endwalls for Culvert Pipe 15-Inch                                      | EACH | 2.000      | 2.000      |
| 0220         | 520.3315   | Culvert Pipe Class III-A 15-Inch   | LF   | 21.000     | 21.000     |
| 0230         | 550.0500   | Pile Points  | EACH | 28.000     | 28.000     |
| 0240         | 550.2104   | Piling CIP Concrete 10 3/4 X 0.25-Inch                                       | LF   | 1,120.000  | 1,120.000  |
| 0250         | 612.0406   | Pipe Underdrain Wrapped 6-Inch   | LF   | 170.000    | 170.000    |
| 0260         | 614.0150   | Anchor Assemblies for Steel Plate Beam Guard                                 | EACH | 4.000      | 4.000      |
| 0270         | 614.2300   | MGS Guardrail 3  | LF   | 76.000     | 76.000     |
| 0280         | 614.2500   | MGS Thrie Beam Transition  | LF   | 160.000    | 160.000    |
| 0290         | 614.2610   | MGS Guardrail Terminal EAT   | EACH | 4.000      | 4.000      |
| 0300         | 619.1000   | Mobilization   | EACH | 1.000      | 1.000      |
| 0310         | 624.0100   | Water  | MGAL | 6.000      | 6.000      |
| 0320         | 625.0500   | Salvaged Topsoil   | SY   | 1,135.000  | 1,135.000  |
| 0330         | 627.0200   | Mulching   | SY   | 1,495.000  | 1,495.000  |
| 0340         | 628.1504   | Silt Fence   | LF   | 424.000    | 424.000    |
| 0350         | 628.1520   | Silt Fence Maintenance   | LF   | 848.000    | 848.000    |
| 0360         | 628.1905   | Mobilizations Erosion Control  | EACH | 4.000      | 4.000      |
| 0370         | 628.1910   | Mobilizations Emergency Erosion Control                                      | EACH | 2.000      | 2.000      |
| 0380         | 628.2027   | Erosion Mat Class II Type C  | SY   | 363.000    | 363.000    |
| 0390         | 628.6005   | Turbidity Barriers   | SY   | 395.000    | 395.000    |
| 0400         | 628.7504   | Temporary Ditch Checks   | LF   | 40.000     | 40.000     |
| 0410         | 629.0210   | Fertilizer Type B  | CWT  | 1.500      | 1.500      |
| 0420         | 630.0120   | Seeding Mixture No. 20   | LB   | 55.000     | 55.000     |
| 0430         | 630.0200   | Seeding Temporary  | LB   | 55.000     | 55.000     |
| 0440         | 634.0612   | Posts Wood 4x6-Inch X 12-FT  | EACH | 4.000      | 4.000      |
| 0450         | 637.2230   | Signs Type II Reflective F   | SF   | 12.000     | 12.000     |
| 0460         | 638.2102   | Moving Signs Type II   | EACH | 1.000      | 1.000      |
| 0470         | 642.5001   | Field Office Type B  | EACH | 1.000      | 1.000      |
| 0480         | 643.0100   | Traffic Control (project) 01. 8785-00-71                                     | EACH | 1.000      | 1.000      |
| 0490         | 645.0120   | Geotextile Fabric Type HR  | SY   | 365.000    | 365.000    |
| 0500         | 646.0106   | Pavement Marking Epoxy 4-Inch  | LF   | 788.000    | 788.000    |

| DATE 07DEC15 |          | E S T I M A T E O F Q U A N T I T I E S                            |      |           |            |
|--------------|----------|--|------|-----------|------------|
| LINE         |          |  |      |           | 8785-00-71 |
| NUMBER       | ITEM     | ITEM DESCRIPTION   | UNIT | TOTAL     | QUANTITY   |
| 0510         | 650.4500 | Construction Staking Subgrade                                      | LF   | 298.000   | 298.000    |
| 0520         | 650.5000 | Construction Staking Base  | LF   | 298.000   | 298.000    |
| 0530         | 650.6000 | Construction Staking Pipe Culverts                                 | EACH | 1.000     | 1.000      |
| 0540         | 650.6500 | Construction Staking Structure Layout (structure) 01. B-54-0116    | LS   | 1.000     | 1.000      |
| 0550         | 650.9910 | Construction Staking Supplemental Control (project) 01. 8785-00-71 | LS   | 1.000     | 1.000      |
| 0560         | 650.9920 | Construction Staking Slope Stakes                                  | LF   | 298.000   | 298.000    |
| 0570         | 690.0150 | Sawing Asphalt   | LF   | 46.000    | 46.000     |
| 0580         | 715.0415 | Incentive Strength Concrete Pavement                               | DOL  | 500.000   | 500.000    |
| 0590         | 715.0502 | Incentive Strength Concrete Structures                             | DOL  | 1,662.000 | 1,662.000  |
| 0600         | ASP.1T0A | On-the-Job Training Apprentice at \$5.00/HR                        | HRS  | 1,200.000 | 1,200.000  |
| 0610         | ASP.1T0G | On-the-Job Training Graduate at \$5.00/HR                          | HRS  | 300.000   | 300.000    |
| 0620         | SPV.0035 | Special 01. Fractured Stone Riprap                                 | CY   | 200.000   | 200.000    |



| EARTHWORK SUMMARY (CATEGORY 0010) |                    |          |                   |                       |           |                              |                            |           |             |          |            |        |
|-----------------------------------|--------------------|----------|-------------------|-----------------------|-----------|------------------------------|----------------------------|-----------|-------------|----------|------------|--------|
| DIVISION                          | STATION TO STATION | LOCATION | 205.0100          | SALVAGED/<br>UNUSABLE | AVAILABLE | UNEXPANDED<br>FILL (3)<br>CY | EXPANDED<br>FILL (5)<br>CY | MASS      | WASTE<br>CY | 208.0100 | COMMENTS : |        |
|                                   |                    |          | EXCAVATION COMMON | PAVEMENT              | MATERIAL  |                              |                            | MATERIAL  |             | ORDINATE |            | BORROW |
|                                   |                    |          | CUT (1)<br>CY     | (2)<br>CY             | (4)<br>CY |                              |                            | (6)<br>CY |             | CY       |            | CY     |
| 1                                 | 8+25 TO 9+74.36    | CTH O    | 287               | 0                     | 287       | 126                          | 164                        | 123       | 123         | 0        |            |        |
|                                   | 10+25.64 TO 11+75  | CTH O    | 110               | 0                     | 110       | 232                          | 302                        | -192      | 0           | 192      |            |        |
| GRANDTOTAL                        |                    |          | 397               | 0                     | 397       | 358                          | 465                        | -68       | 123         | 192      |            |        |
| TOTAL EXCAVATION COMMON           |                    |          | 397 CY            | TOTAL BORROW 192 CY   |           |                              |                            |           |             |          |            |        |

NOTES:  
1) EXCAVATION COMMON IS THE SUM OF THE CUT COLUMN. ITEM NUMBER 205.0100  
2) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.  
3) DOES NOT INCLUDE UNUSABLE PAVEMENT EXCAVATION VOLUME.  
4) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSABLE PAVEMENT MATERIAL  
5) EXPANDED FILL FACTOR = 1.30  
EXPANDED FILL = UNEXPANDED FILL \* FILL FACTOR  
6) THE MASS ORDINATE ± QTY CALCUTATED FOR THE DIVISION.  
PLUS (+) QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION.  
MINUS (-) QUANTITY INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.

| CLEARING AND GRUBBING (CATEGORY 0010) |                             |                             |
|---------------------------------------|-----------------------------|-----------------------------|
| STATION TO STATION                    | 201.0105<br>CLEARING<br>STA | 201.0205<br>GRUBBING<br>STA |
| Sta. 8+25 to Sta. 11+75               | 4                           | 4                           |

| 213.0100 FINISHING ROADWAY (CATEGORY 0010) |      |
|--|------|
| LOCATION                                   | EACH |
| PROJECT 8785-00-71                         | 1    |

| BASE AGGREGATE DENSE (CATEGORY 0010) |                    |                 |                   |
|--------------------------------------|--------------------|-----------------|-------------------|
| STATION TO STATION                   | LOCATION           | 305.0110        | 305.0120          |
|                                      |                    | 3/4-INCH<br>TON | 1 1/4-INCH<br>TON |
| Sta. 8+25 to Sta. 9+74.36            | MAINLINE           | 31              | 264               |
| Sta. 10+25.64 to Sta. 11+75          | MAINLINE           | 30              | 264               |
| Field Entrance Sta 8+41.5            | Field Entrance, RT | 23              | ---               |
| TOTALS                               |                    | 84              | 528               |

CONCRETE PAVEMENT (CATEGORY 0010)

| STATION TO STATION             | LOCATION | 415.0120                              | 415.0410                                    |
|--------------------------------|----------|---------------------------------------|---|
|                                |          | CONCRETE<br>PAVEMENT<br>12-INCH<br>SY | CONCRETE<br>PAVEMENT<br>APPROACH SLAB<br>SY |
| Sta. 9+53.74 to Sta. 9+83.70   | RT & LT  | 15                                    | 72  |
| Sta. 10+16.30 to Sta. 10+46.26 | RT & LT  | 15                                    | 72  |
| TOTALS                         |          | 30                                    | 144   |

455.0605 TACK COAT (CATEGORY 0010)

| STATION TO STATION          | GAL |
|-----------------------------|-----|
| Sta. 8+25 to Sta. 9+53.74   | 32  |
| Sta. 10+46.26 to Sta. 11+75 | 31  |
| <hr/>                       |     |
| TOTAL                       | 63  |

465.0105 ASPHALTIC SURFACE (CATEGORY 0010)

| STATION TO STATION          | TON |
|-----------------------------|-----|
| Sta. 8+25 to Sta. 9+53.74   | 103 |
| Sta. 10+46.26 to Sta. 11+75 | 101 |
|                             |     |
| TOTAL                       | 204 |

DRAINAGE (CATEGORY 0010)

| STATION TO STATION        | LOCATION           | 520.3315                                     | 520.1015   |
|---------------------------|--------------------|--|--|
|                           |                    | CULVERT PIPE<br>CLASS III-A<br>15-INCH<br>LF | APRON<br>ENDWALLS FOR<br>CULVERT PIPE<br>15-INCH<br>EACH |
| Field Entrance Sta 8+41.5 | Field Entrance, RT | 21   | 2  |
| TOTALS                    |                    | 21   | 2  |

\* STEEL PIPE MINIMUM THICKNESS = 0.064 INCHES, ALUMINUM PIPE MINIMUM THICKNESS = 0.060 INCHES

BEAM GUARD (CATEGORY 0010)

| STATION TO STATION             | LOCATION | 614.2300                    | 614.2500                              | 614.2610                                    |
|--------------------------------|----------|-----------------------------|---------------------------------------|---|
|                                |          | MGS<br>GUARDRAIL<br>3<br>LF | MGS<br>THRIE BEAM<br>TRANSITION<br>LF | MGS<br>GUARDRAIL<br>TERMINAL<br>EAT<br>EACH |
| Sta. 8+53.68 to Sta. 9+06.80   | RT       |                             |                                       | 1   |
| Sta. 8+76.22 to Sta. 9+29.34   | LT       |                             |                                       | 1   |
| Sta. 9+06.80 to Sta. 9+44.30   | RT       | 38                          |                                       |   |
| Sta. 9+29.34 to Sta. 9+68.74   | LT       |                             | 40                                    |   |
| Sta. 9+44.30 to Sta. 9+83.70   | RT       |                             | 40                                    |   |
| Sta. 10+16.30 to Sta. 10+55.70 | LT       |                             | 40                                    |   |
| Sta. 10+31.26 to Sta. 10+70.66 | RT       |                             | 40                                    |   |
| Sta. 10+55.70 to Sta. 10+93.20 | LT       | 38                          |                                       |   |
| Sta. 10+70.66 to Sta. 11+23.78 | RT       |                             |                                       | 1   |
| Sta. 10+93.20 to Sta. 11+46.32 | LT       |                             |                                       | 1   |
| TOTALS                         |          | 76                          | 160                                   | 4   |

619.1000 MOBILIZATION

| LOCATION                           | EACH |
|------------------------------------|------|
| PROJECT 8785-00-71 (CATEGORY 0010) | 0.2  |
| PROJECT 8785-00-71 (CATEGORY 0020) | 0.8  |
|                                    |      |
| TOTAL                              | 1    |

624.0100 WATER (CATEGORY 0010)

| STATION TO STATION          | MGAL |
|-----------------------------|------|
| Sta. 8+25 to Sta. 9+53.74   | 3    |
| Sta. 10+46.26 to Sta. 11+75 | 3    |
|                             |      |
| TOTAL                       | 6    |

SALVAGED TOPSOIL, MULCHING, FERTILIZER, SEED & TEMPORARY SEED (CATEGORY 0010)

| STATION TO STATION        | LOCATION           | 625.0500                  | 627.0200       | 629.0210                    | 630.0120                | 630.0200                   |
|---------------------------|--------------------|---------------------------|----------------|-----------------------------|-------------------------|----------------------------|
|                           |                    | SALVAGED<br>TOPSOIL<br>SY | MULCHING<br>SY | FERTILIZER<br>TYPE B<br>CWT | SEEDING<br>NO. 20<br>LB | SEEDING<br>TEMPORARY<br>LB |
| Sta. 8+25 to Sta. 11+75   | Mainline           | 1,085                     | 1,295          | 1.1                         | 45                      | 42                         |
| Field Entrance Sta 8+41.5 | Field Entrance, RT | 50                        | 50             |                             |                         |                            |
| Undistributed             |                    | ---                       | 150            | 0.4                         | 10                      | 13                         |
| TOTALS                    |                    | 1,135                     | 1,495          | 1.5                         | 55                      | 55                         |

SILT FENCE & SILT FENCE MAINTENANCE (CATEGORY 0010)

| STATION TO STATION       | LOCATION | 628.1504 | 628.1520          |
|--------------------------|----------|----------|-------------------|
|                          |          | LF       | MAINTENANCE<br>LF |
| Sta. 9+27 to Sta. 9+94   | RT       | 81       | 162               |
| Sta. 10+16 to Sta. 11+77 | LT & RT  | 343      | 686               |
| TOTALS                   |          | 424      | 848               |

MOBILIZATIONS EROSION CONTROL & EMERGENCY EROSION CONTROL (CATEGORY 0010)

| LOCATION           | 628.1905                                 | 628.1910   |
|--------------------|--|--|
|                    | MOBILIZATIONS<br>EROSION CONTROL<br>EACH | MOBILIZATIONS EMERGENCY<br>EROSION CONTROL<br>EACH |
| PROJECT 8785-00-71 | 4  | 2  |

628.2027 EROSION MAT CLASS II TYPE C (CATEGORY 0010)

| STATION TO STATION       | LOCATION | SY  |
|--------------------------|----------|-----|
| Sta. 9+52 to Sta. 9+71   | RT       | 14  |
| Sta. 9+26 to Sta. 9+51   | LT       | 61  |
| Sta. 9+75 to Sta. 10+13  | LT       | 89  |
| Sta. 10+29 to Sta. 11+21 | LT       | 115 |
| Sta. 10+54 to Sta. 10+99 | RT       | 84  |
| TOTAL                    |          | 363 |

628.6005 TURBIDITY BARRIER

| LOCATION      | SY  |
|---------------|-----|
| Sta. 9+87     | 118 |
| Sta. 10+12    | 198 |
| UNDISTRIBUTED | 79  |
|               |     |
| TOTAL         | 395 |

628.7504 TEMPORARY DITCH CHECKS (CATEGORY 0010)

| LOCATION      | LF |
|---------------|----|
| UNDISTRIBUTED | 40 |
|               |    |
| TOTAL         | 40 |

634.0612 WOOD POSTS 4X6 INCH X 12 FT (CATEGORY 0010)

| STATION       | LOCATION           | EACH |
|---------------|--------------------|------|
| Sta. 9+66.04  | LT (Object Marker) | 1    |
| Sta. 9+81.20  | RT (Object Marker) | 1    |
| Sta. 10+18.80 | LT (Object Marker) | 1    |
| Sta. 10+33.96 | RT (Object Marker) | 1    |
| TOTAL         |                    | 4    |

637.2230 SIGNS TYPE II REFLECTIVE F (CATEGORY 0010)

| STATION       | SF                 |        |    |
|---------------|--------------------|--------|----|
| Sta. 9+66.04  | LT (Object Marker) | W5-52L | 3  |
| Sta. 9+81.20  | RT (Object Marker) | W5-52R | 3  |
| Sta. 10+18.80 | LT (Object Marker) | W5-52R | 3  |
| Sta. 10+33.96 | RT (Object Marker) | W5-52L | 3  |
| TOTAL         |                    |        | 12 |

| 638.2102 MOVING SIGNS TYPE II |                      |      |
|-------------------------------|----------------------|------|
| STATION                       |                      | EACH |
| Sta. 10+37 LT                 | "ADOPT A HIGHWAY..." | 1    |
|                               |                      |      |
| TOTAL                         |                      | 1    |

642.5001 FIELD OFFICE TYPE B (CATEGORY 0010)

| LOCATION           | EACH |
|--------------------|------|
| PROJECT 8785-00-71 | 1    |

643.0100 TRAFFIC CONTROL (CATEGORY 0010)

| LOCATION           | EACH |
|--------------------|------|
| PROJECT 8785-00-71 | 1    |

646.0106 PAVEMENT MARKING EPOXY 4-INCH (CATEGORY 0010)

| STATION                |                        | LF  |
|------------------------|------------------------|-----|
| Sta. 8+25 to Sta 11+75 | YELLOW SKIP CENTERLINE | 88  |
| Sta. 8+25 to Sta 11+75 | WHITE EDGELINES        | 700 |
|                        |                        |     |
| TOTAL                  |                        | 788 |

CONSTRUCTION STAKING

| CATEGORY | LOCATION                | 650.4500       | 650.5000   | 650.6000                                      | 650.6500                  | 650.9910                       | 650.9920              |
|----------|-------------------------|----------------|------------|---|---------------------------|--------------------------------|-----------------------|
|          |                         | SUBGRADE<br>LF | BASE<br>LF | CONSTRUCTION STAKING<br>PIPE CULVERTS<br>EACH | STRUCTURE<br>LAYOUT<br>LS | SUPPLEMENTARY<br>CONTROL<br>LS | SLOPE<br>STAKES<br>LF |
| 0010     | Sta. 8+25 to Sta. 11+75 | 298            | 298        | ---   | ---                       | 1                              | 298                   |
| 0010     | F.E. Sta. 8+41.50 RT.   | ---            | ---        | 1   | ---                       | ---                            | ---                   |
| 0020     | B-54-0116               | ---            | ---        | ---   | 1                         | ---                            | ---                   |
|          |                         |                |            |   |                           |                                |                       |
| TOTALS   |                         | 298            | 298        | 1   | 1                         | 1                              | 298                   |

690.0150 SAWING ASPHALT (CATEGORY 0010)

| STATION    | LOCATION | LF |
|------------|----------|----|
| Sta. 8+25  | Mainline | 23 |
| Sta. 11+75 | Mainline | 23 |
|            |          |    |
| TOTAL      |          | 46 |

SCHEDULE OF LANDS AND INTERESTS REQUIRED

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE COUNTY.

| PARCEL NO. | OWNERSHIP                                  | INTEREST REQUIRED | TOTAL ACRES | R/W (ACRES) |          |       | TOTAL ACRES REMAINING |
|------------|--|-------------------|-------------|-------------|----------|-------|-----------------------|
|            |  |                   |             | NEW         | EXISTING | TOTAL |                       |
| 1          | DANIEL CHRISTIANSON                        | FEE               | 20.00       | 0.195       | 0.214    | 0.409 | 19.591                |
| 2          | ROBERT AND KATHERINE E. CHRISTIANSON, ETAL | FEE               | 20.00       | 0.019       | 0.051    | 0.070 | 19.930                |
| 3          | LAWRENCE W. AND ARLENE J. PADDOCK          | FEE               | 40.00       | 0.172       | 0.265    | 0.437 | 39.563                |
| 50         | BRUCE TELEPHONE COMPANY                    | RELEASE           |             |             |          |       |                       |
| 51         | JUMP RIVER ELECTRIC CO-OP                  | RELEASE           |             |             |          |       |                       |

NOTES

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES, RUSK COUNTY, NAD83 (2011) IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

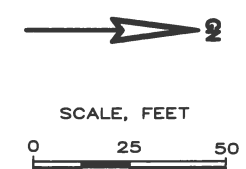
RIGHT-OF-WAY MONUMENTS ARE TYPE 2 (TYPICALLY 3/4" X 24" REBARS) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD".

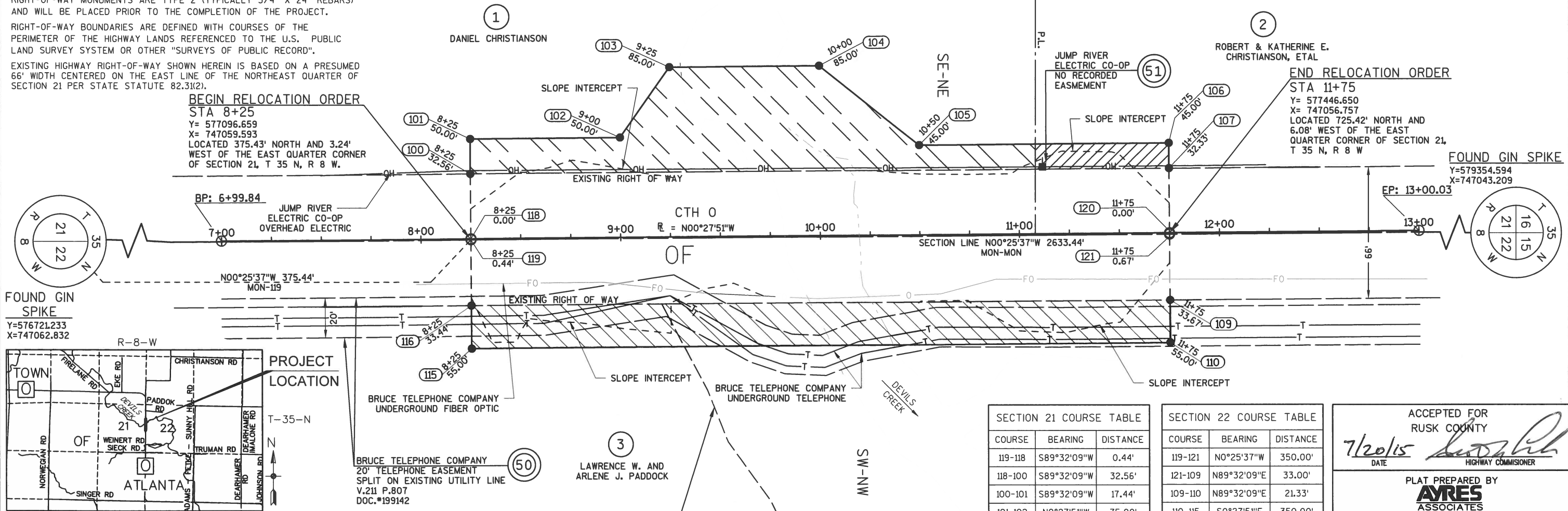
EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON A PRESUMED 66' WIDTH CENTERED ON THE EAST LINE OF THE NORTHEAST QUARTER OF SECTION 21 PER STATE STATUTE 82.31(2).

TOWN

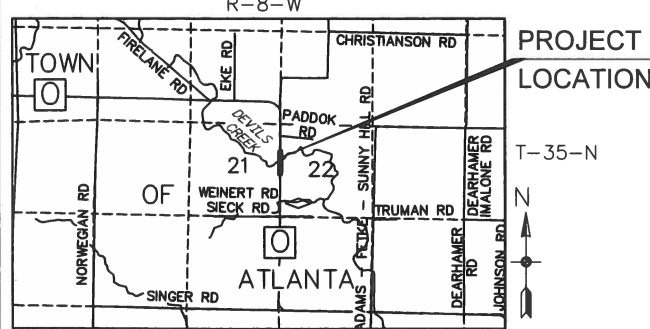
| POINT TABLE |            |            |         |            |            |
|-------------|------------|------------|---------|------------|------------|
| POINT #     | Y          | X          | POINT # | Y          | X          |
| 100         | 577096.397 | 747027.036 | 109     | 577446.922 | 747090.426 |
| 101         | 577096.256 | 747009.594 | 110     | 577447.095 | 747111.755 |
| 102         | 577171.253 | 747008.987 | 115     | 577097.107 | 747114.591 |
| 103         | 577195.969 | 746973.785 | 116     | 577096.932 | 747093.034 |
| 104         | 577270.967 | 746973.178 | 118     | 577096.659 | 747059.593 |
| 105         | 577321.289 | 747012.771 | 119     | 577096.662 | 747060.035 |
| 106         | 577446.285 | 747011.758 | 120     | 577446.650 | 747056.757 |
| 107         | 577446.388 | 747024.425 | 121     | 577446.655 | 747057.427 |



|   |                 |                 |
|---|-----------------|-----------------|
| R/W PROJECT NUMBER<br>8785-00-01  | SHEET<br>NUMBER | TOTAL<br>SHEETS |
| FEDERAL PROJECT NUMBER  | 4.01            | 1               |
| PLAT OF RIGHT-OF-WAY REQUIRED FOR<br>CTH F - CTH H<br>(DEVILS CREEK BRIDGE - B540116) |                 |                 |
| CTH 0   |                 | RUSK COUNTY     |
| CONSTRUCTION PROJECT NUMBER<br>8785-00-70   |                 |                 |



FOUND GIN SPIKE  
Y=576721.233  
X=747062.832



| SECTION 21 COURSE TABLE |             |          |
|-------------------------|-------------|----------|
| COURSE                  | BEARING     | DISTANCE |
| 119-118                 | S89°32'09"W | 0.44'    |
| 118-100                 | S89°32'09"W | 32.56'   |
| 100-101                 | S89°32'09"W | 17.44'   |
| 101-102                 | N0°27'51"W  | 75.00'   |
| 102-103                 | N54°55'36"W | 43.01'   |
| 103-104                 | N0°27'51"W  | 75.00'   |
| 104-105                 | N38°11'44"E | 64.03'   |
| 105-106                 | N0°27'51"W  | 125.00'  |
| 106-107                 | N89°32'09"E | 12.67'   |
| 107-120                 | N89°32'09"E | 32.33'   |
| 120-121                 | N89°32'09"E | 0.67'    |
| 121-119                 | S0°25'37"E  | 350.00'  |

| SECTION 22 COURSE TABLE |             |          |
|-------------------------|-------------|----------|
| COURSE                  | BEARING     | DISTANCE |
| 119-121                 | N0°25'37"W  | 350.00'  |
| 121-109                 | N89°32'09"E | 33.00'   |
| 109-110                 | N89°32'09"E | 21.33'   |
| 110-115                 | S0°27'51"E  | 350.00'  |
| 115-116                 | S89°32'09"W | 21.56'   |
| 116-119                 | S89°32'09"W | 33.00'   |

ACCEPTED FOR  
RUSK COUNTY

7/20/15  
DATE

HIGHWAY COMMISSIONER

PLAT PREPARED BY  
**AYRES ASSOCIATES**

THIS SURVEY IS PREPARED AT THE REQUEST OF RUSK COUNTY HIGHWAY DEPARTMENT THE FIELD SURVEY WAS PERFORMED JULY 2014. THIS SURVEY IS ACCURATE TO THE BEST OF MY KNOWLEDGE AND BELIEF.

WISCONSIN  
JAMES R. CAPPEART  
S-3044  
COTTAGE GROVE  
LAND SURVEYOR

7/14/2015  
DATE

JAMES R CAPPEART, P.L.S.  
S-3044

| CONVENTIONAL SYMBOLS       |                   |
|----------------------------|-------------------|
| FOUND IRON PIPE/PIN        | (1" UNLESS NOTED) |
| R/W MONUMENT               | • (SET)           |
| R/W STANDARD               | • (SET)           |
| SIGN                       | ISIGN             |
| SECTION CORNER MONUMENT    | □                 |
| SECTION CORNER SYMBOL      | □                 |
| FEE (HATCH VARIES)         |                   |
| TEMPORARY LIMITED EASEMENT | -----             |
| PERMANENT LIMITED EASEMENT | =====             |
| R/W BOUNDARY POINT         | • (SET)           |
| PARCEL NUMBER              | 102               |
| UTILITY PARCEL NUMBER      | 92                |
| SIGN NUMBER (OFF PREMISE)  | 21                |
| BUILDING                   | □                 |

| CONVENTIONAL ABBREVIATIONS        |        |
|-----------------------------------|--------|
| ACCESS POINT/ DRIVEWAY CONNECTION | AP     |
| ACCESS RIGHTS                     | AR     |
| ACRES                             | AC.    |
| AND OTHERS                        | ET.AL. |
| CENTERLINE                        | C/L    |
| CERTIFIED SURVEY MAP              | CSM    |
| CORNER                            | COR.   |
| DOCUMENT                          | DOC.   |
| EASEMENT                          | EASE.  |
| HIGHWAY EASEMENT                  | H.E.   |
| LAND CONTRACT                     | LC     |
| MONUMENT                          | MON.   |
| PAGE                              | P.     |
| PERMANENT LIMITED EASEMENT        | PL     |
| PROPERTY LINE                     | PL     |
| RECORDED AS                       | (100') |

| CONVENTIONAL UTILITY SYMBOLS |       |
|------------------------------|-------|
| WATER                        | —W—   |
| GAS                          | —G—   |
| TELEPHONE                    | —T—   |
| OVERHEAD                     | —OH—  |
| TRANSMISSION LINES           | —E—   |
| ELECTRIC                     | —TV—  |
| CABLE TELEVISION             | —FO—  |
| FIBER OPTIC                  | —SAN— |
| SANITARY SEWER               | —SS—  |
| STORM SEWER                  | —NON— |
| POWER POLE                   | □     |
| TELEPHONE POLE               | □     |
| TELEPHONE PEDESTAL           | □     |
| ELECTRIC TOWER               | □     |

| BENCH MARKS |      |  |         |
|-------------|------|--|---------|
| NO.         | STA. | DESCRIPTION                              | ELEV.   |
| 1           | 9+79 | CHIS. SO. AT TOP OF SE WINGWALL, 13' RT. | 1203.18 |
| 2           | 8+19 | NAIL IN POWER POLE, 33' LT.              | 1202.14 |

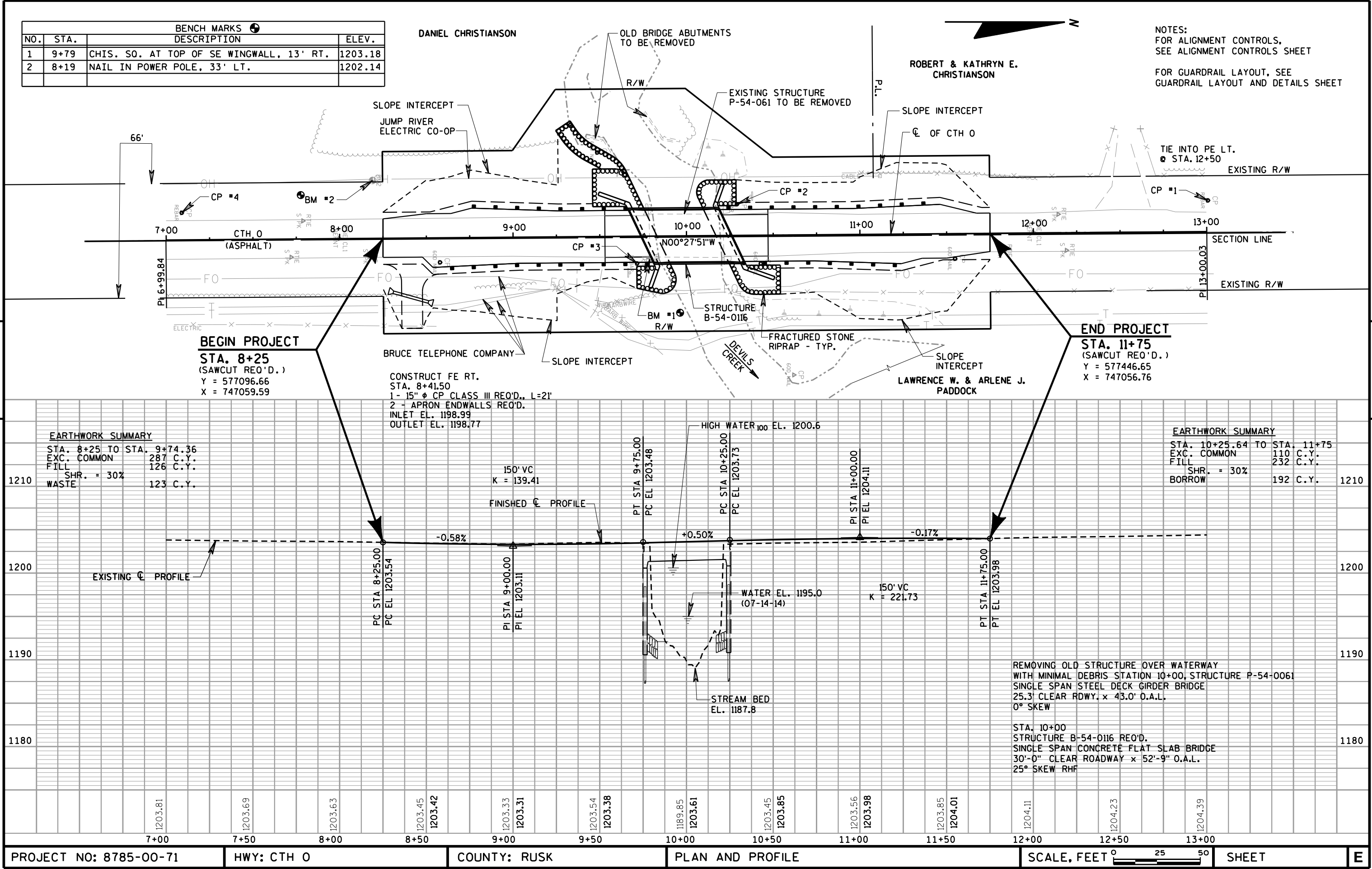
DANIEL CHRISTIANSON

ROBERT & KATHRYN E. CHRISTIANSON

NOTES:  
FOR ALIGNMENT CONTROLS,  
SEE ALIGNMENT CONTROLS SHEET  
  
FOR GUARDRAIL LAYOUT, SEE  
GUARDRAIL LAYOUT AND DETAILS SHEET

5

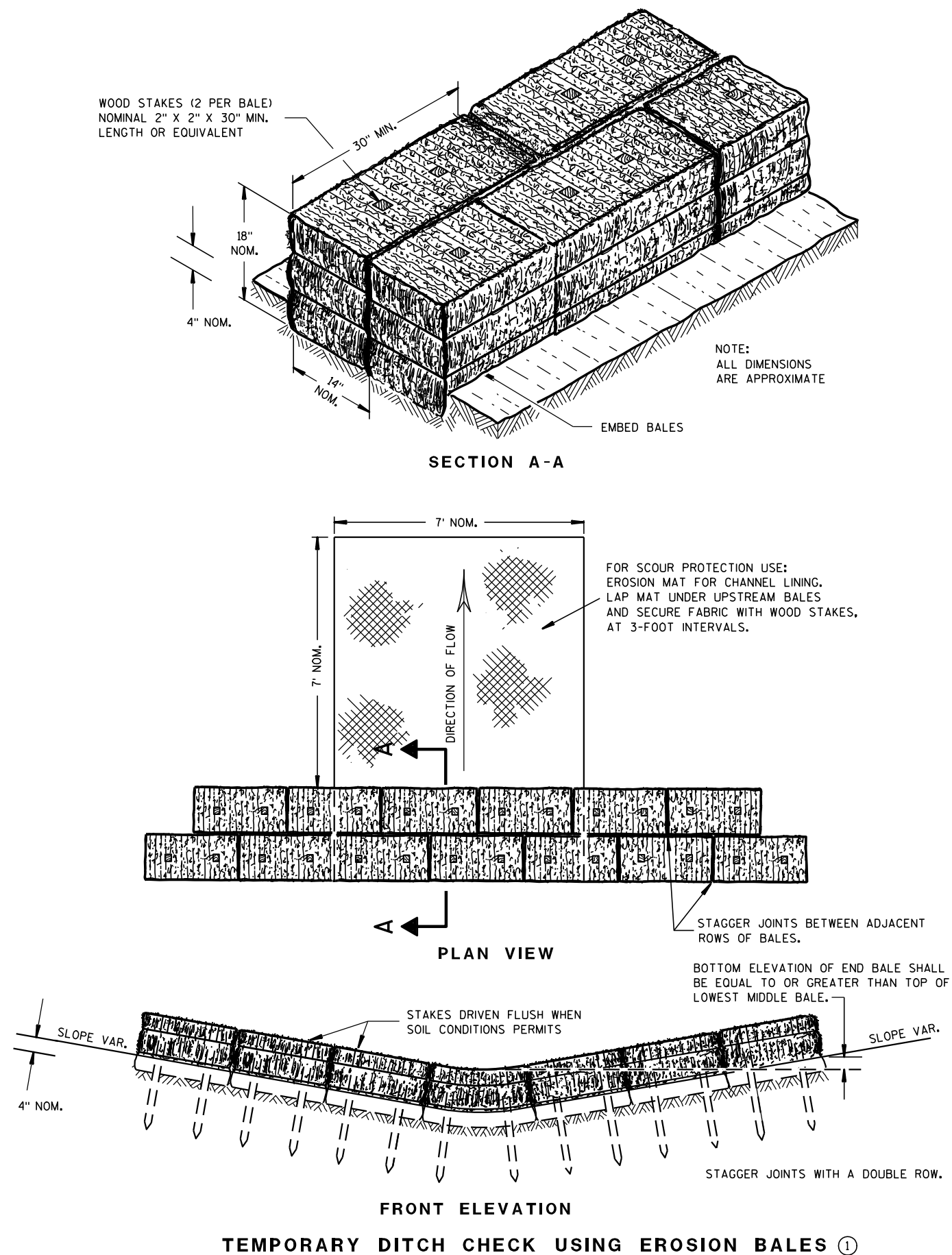
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Standard Detail Drawing List

|           |   |
|-----------|---|
| 08E08-03  | TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS |
| 08E09-06  | SILT FENCE  |
| 08E11-02  | TURBIDITY BARRIER   |
| 08F01-11  | APRON ENDWALLS FOR CULVERT PIPE                                 |
| 12A03-10  | NAME PLATE (STRUCTURES)   |
| 13B02-08A | CONCRETE PAVEMENT APPROACH SLAB                                 |
| 14B42-03A | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL                        |
| 14B42-03B | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL                        |
| 14B42-03C | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL                        |
| 14B44-02A | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)        |
| 14B44-02B | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)        |
| 14B44-02C | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)        |
| 14B45-04A | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)            |
| 14B45-04B | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)            |
| 14B45-04C | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)            |
| 14B45-04I | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)            |
| 15C02-05A | BARRICADES AND SIGNS FOR MAINLINE CLOSURES                      |
| 15C02-05B | BARRICADES AND SIGNS FOR MAINLINE CLOSURES                      |
| 15C06-07  | SIGNING & MARKING FOR TWO LANE BRIDGES                          |
| 15C08-16A | PAVEMENT MARKING (MAINLINE)                                     |

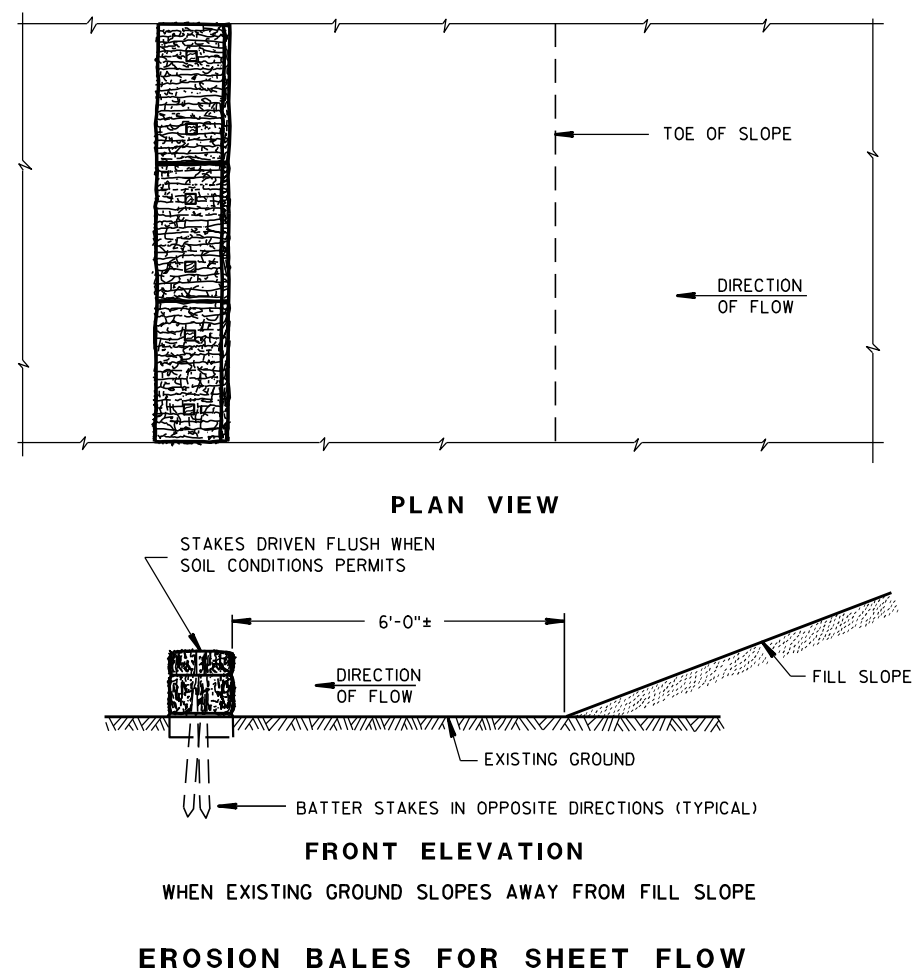
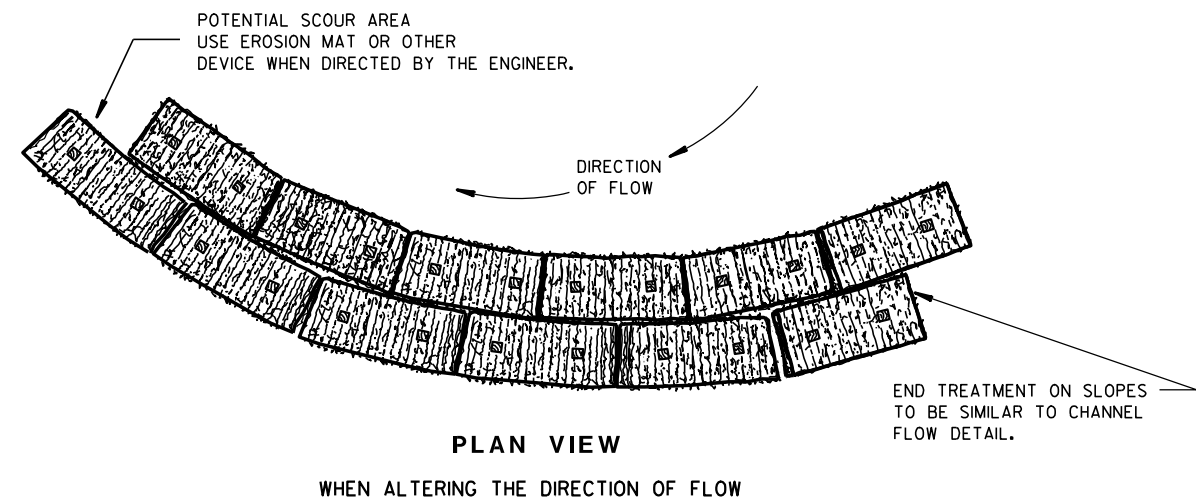




## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE

FHWA

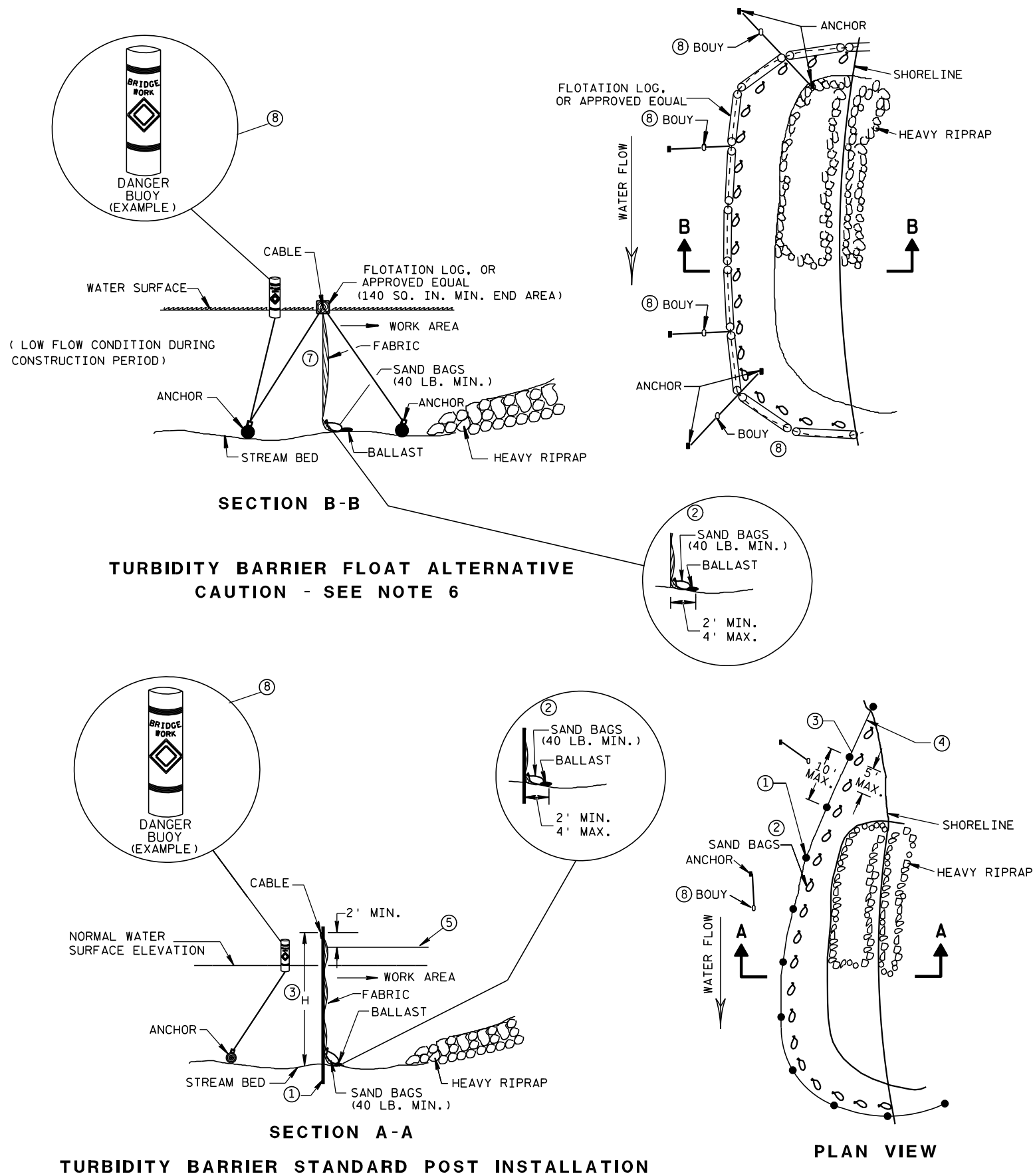
/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



|                                     |   |
|-------------------------------------|---|
| <b>SILT FENCE</b>                   |   |
| <b>STATE OF WISCONSIN</b>           |   |
| <b>DEPARTMENT OF TRANSPORTATION</b> |   |
| <b>APPROVED</b>                     |   |
| <u>4-29-05</u>                      | <u>/S/ Beth Cannestra</u>                 |
| <b>DATE</b>                         | <b>CHIEF ROADWAY DEVELOPMENT ENGINEER</b> |
| <b>FHWA</b>                         |   |

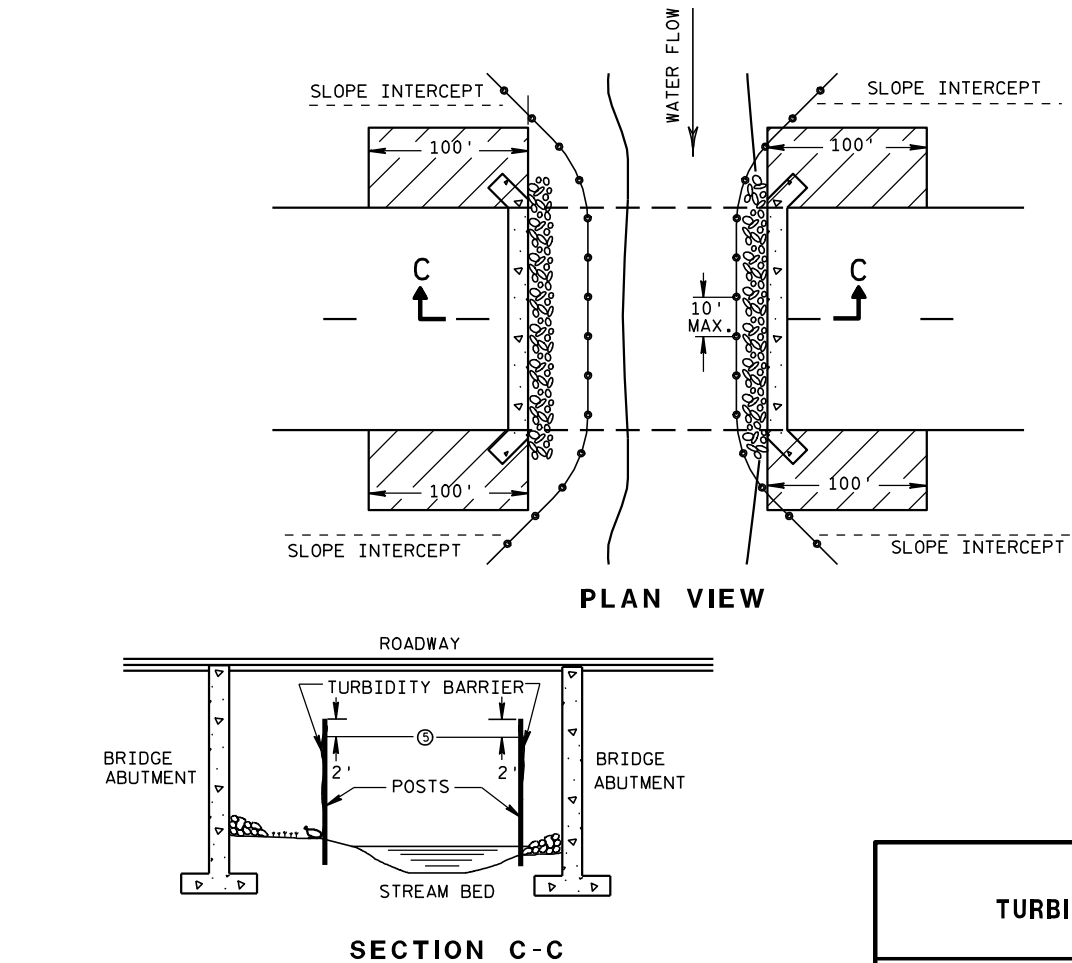


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.

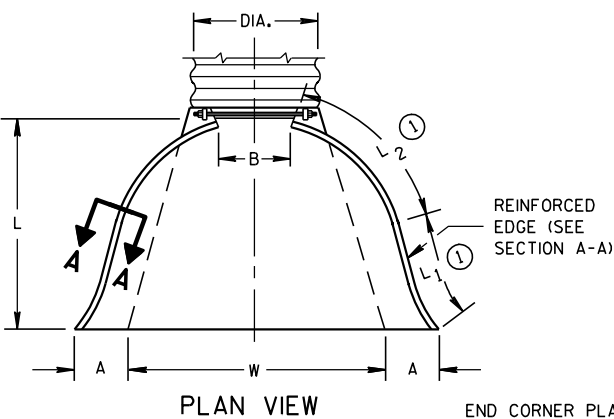


TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

|  |   |
|--|---|
| TURBIDITY BARRIER                                  |   |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |   |
| APPROVED<br>6/04/02<br>DATE                        | /S/ Beth Canestra<br>CHIEF ROADWAY DEVELOPMENT ENGINEER |
| FHWA   |   |

| METAL APRON ENDWALLS |                         |       |                     |             |            |                |         |         |            |               |       |
|----------------------|-------------------------|-------|---------------------|-------------|------------|----------------|---------|---------|------------|---------------|-------|
| PIPE DIA.<br>(IN.)   | MIN. THICK.<br>(Inches) |       | DIMENSIONS (Inches) |             |            |                |         |         |            | APPROX. SLOPE | BODY  |
|                      | STEEL                   | ALUM. | A<br>(±1")          | B<br>(MAX.) | H<br>(±1") | L<br>(±1 1/2") | L1<br>① | L2<br>① | W<br>(±2") |               |       |
| 12                   | .064                    | .060  | 6                   | 6           | 6          | 21             | 12      | 17 1/2  | 24         | 2 1/2 to 1    | 1 Pc. |
| 15                   | .064                    | .060  | 7                   | 8           | 6          | 26             | 14      | 21 3/4  | 30         | 2 1/2 to 1    | 1 Pc. |
| 18                   | .064                    | .060  | 8                   | 10          | 6          | 31             | 15      | 28 1/4  | 36         | 2 1/2 to 1    | 1 Pc. |
| 21                   | .064                    | .060  | 9                   | 12          | 6          | 36             | 18      | 29 5/8  | 42         | 2 1/2 to 1    | 1 Pc. |
| 24                   | .064                    | .075  | 10                  | 13          | 6          | 41             | 18      | 37 1/4  | 48         | 2 1/2 to 1    | 1 Pc. |
| 30                   | .079                    | .075  | 12                  | 16          | 8          | 51             | 18      | 52 1/4  | 60         | 2 1/2 to 1    | 1 Pc. |
| 36                   | .079                    | .105  | 14                  | 19          | 9          | 60             | 24      | 59 3/4  | 72         | 2 1/2 to 1    | 2 Pc. |
| 42                   | .109                    | .105  | 16                  | 22          | 11         | 69             | 24      | 75 5/8  | 84         | 2 1/2 to 1    | 2 Pc. |
| 48                   | .109                    | .105  | 18                  | 27          | 12         | 78             | 24      | 81      | 90         | 2 1/4 to 1    | 3 Pc. |
| 54                   | .109                    | .105  | 18                  | 30          | 12         | 84             | 30      | 85 1/2  | 102        | 2 1/4 to 1    | 3 Pc. |
| 60                   | .109x                   | .105x | 18                  | 33          | 12         | 87             | —       | —       | 114        | 2 to 1        | 3 Pc. |
| 66                   | .109x                   | .105x | 18                  | 36          | 12         | 87             | —       | —       | 120        | 2 to 1        | 3 Pc. |
| 72                   | .109x                   | .105x | 18                  | 39          | 12         | 87             | —       | —       | 126        | 2 to 1        | 3 Pc. |
| 78                   | .109x                   | .105x | 18                  | 42          | 12         | 87             | —       | —       | 132        | 1 1/2 to 1    | 3 Pc. |
| 84                   | .109x                   | .105x | 18                  | 45          | 12         | 87             | —       | —       | 138        | 1 1/2 to 1    | 3 Pc. |
| 90                   | .109x                   | .105x | 18                  | 37          | 12         | 87             | —       | —       | 144        | 1 1/2 to 1    | 3 Pc. |
| 96                   | .109x                   | .105x | 18                  | 35          | 12         | 87             | —       | —       | 150        | 1 1/2 to 1    | 3 Pc. |

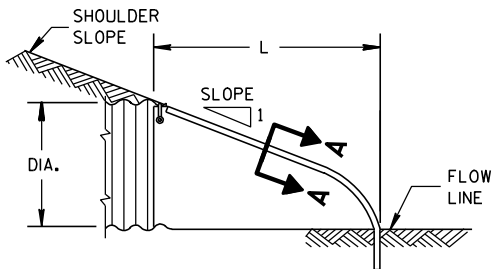
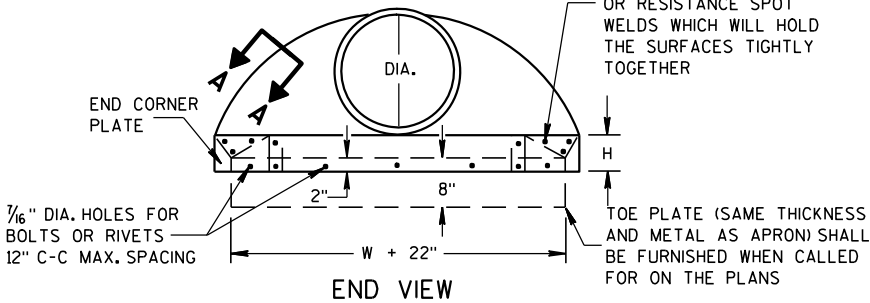
\* EXCEPT CENTER PANEL  
SEE GENERAL NOTES



REINFORCED  
EDGE (SEE  
SECTION A-A)

END CORNER PLATES MAY  
BE FASTENED TO APRON  
PROPER BY BOLTS, RIVETS,  
OR RESISTANCE SPOT  
WELDS WHICH WILL HOLD  
THE SURFACES TIGHTLY  
TOGETHER

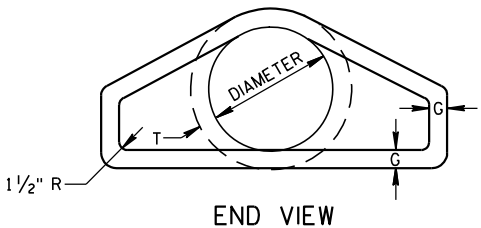
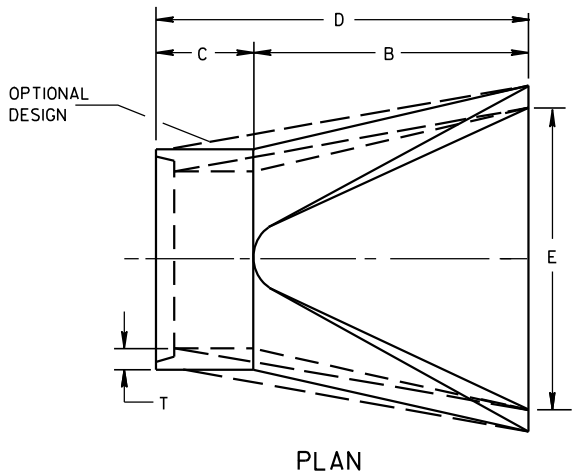
TOE PLATE (SAME THICKNESS  
AND METAL AS APRON) SHALL  
BE FURNISHED WHEN CALLED  
FOR ON THE PLANS



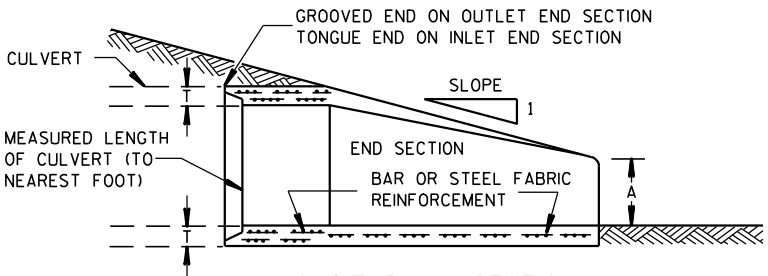
SIDE ELEVATION  
METAL ENDWALLS

| REINFORCED CONCRETE APRON ENDWALLS |                     |        |        |           |            |     |       |               |  |  |  |
|------------------------------------|---------------------|--------|--------|-----------|------------|-----|-------|---------------|--|--|--|
| PIPE DIA.<br>(IN.)                 | DIMENSIONS (Inches) |        |        |           |            |     |       | APPROX. SLOPE |  |  |  |
|                                    | T                   | A      | B      | C         | D          | E   | G     |               |  |  |  |
| 12                                 | 2                   | 4      | 24     | 48 7/8    | 72 7/8     | 24  | 2     | 3 to 1        |  |  |  |
| 15                                 | 2 1/4               | 6      | 27     | 46        | 73         | 30  | 2 1/4 | 3 to 1        |  |  |  |
| 18                                 | 2 1/2               | 9      | 27     | 46        | 73         | 36  | 2 1/2 | 3 to 1        |  |  |  |
| 21                                 | 2 3/4               | 9      | 36     | 37 1/2    | 73 1/2     | 42  | 2 3/4 | 3 to 1        |  |  |  |
| 24                                 | 3                   | 9 1/2  | 43 1/2 | 30        | 73 1/2     | 48  | 3     | 3 to 1        |  |  |  |
| 27                                 | 3 1/4               | 10 1/2 | 49 1/2 | 24        | 73 1/2     | 54  | 3 1/4 | 3 to 1        |  |  |  |
| 30                                 | 3 1/2               | 12     | 54     | 19 3/4    | 73 1/2     | 60  | 3 1/2 | 3 to 1        |  |  |  |
| 36                                 | 4                   | 15     | 63     | 34 3/4    | 97 3/4     | 72  | 4     | 3 to 1        |  |  |  |
| 42                                 | 4 1/2               | 21     | 63     | 35        | 98         | 78  | 4 1/2 | 3 to 1        |  |  |  |
| 48                                 | 5                   | 24     | 72     | 26        | 98         | 84  | 5     | 3 to 1        |  |  |  |
| 54                                 | 5 1/2               | 27     | 65     | 33 1/4-35 | 98 1/4-100 | 90  | 5 1/2 | 2 1/2 to 1    |  |  |  |
| 60                                 | 6                   | 30-35  | 60     | 39        | 99         | 96  | 5     | 2 to 1        |  |  |  |
| 66                                 | 6 1/2               | 24-30  | 72-78  | 21-27     | 99         | 102 | 5 1/2 | 2 to 1        |  |  |  |
| 72                                 | 7                   | 24-36  | 78     | 21        | 99         | 108 | 6     | 2 to 1        |  |  |  |
| 78                                 | 7 1/2               | 24-36  | 78     | 21        | 99         | 114 | 6 1/2 | 2 to 1        |  |  |  |
| 84                                 | 8                   | 36     | 90 1/2 | 21        | 111 1/2    | 120 | 6 1/2 | 1 1/2 to 1    |  |  |  |
| 90                                 | 8 1/2               | 41     | 87 1/2 | 24        | 111 1/2    | 132 | 6 1/2 | 1 1/2 to 1    |  |  |  |

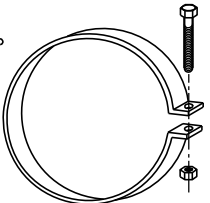
\*MINIMUM  
\*\*MAXIMUM



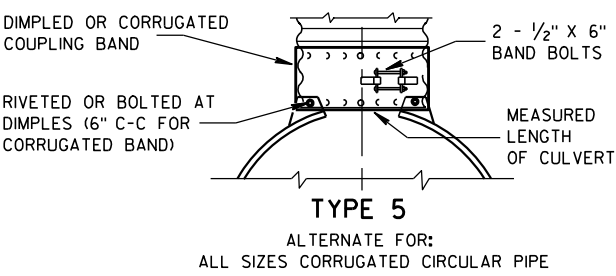
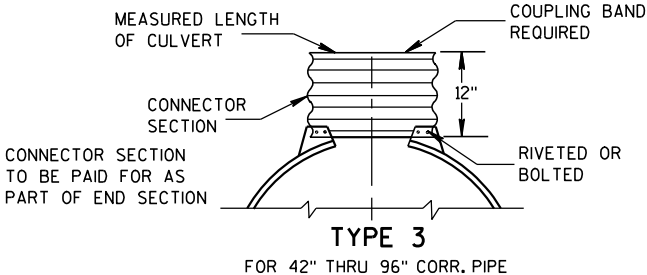
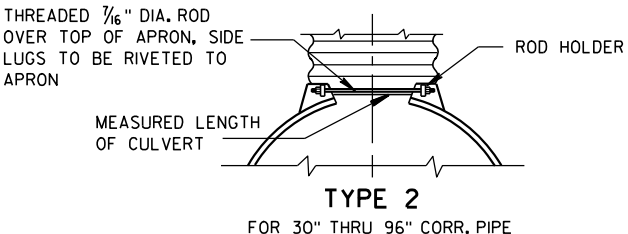
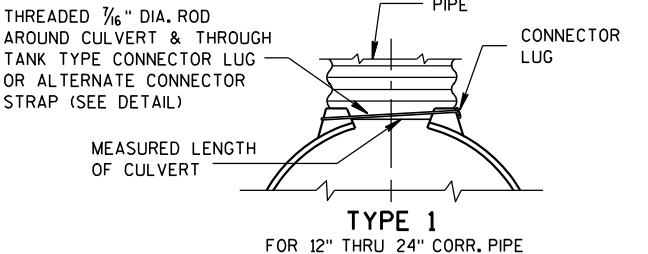
LONGITUDINAL SECTION  
CONCRETE ENDWALLS



1" WIDE, 12 GA. (0.109"  
THICK) GALVANIZED STRAP  
WITH STANDARD 6" X 1/2"  
BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION  
END SECTION CONNECTOR STRAP



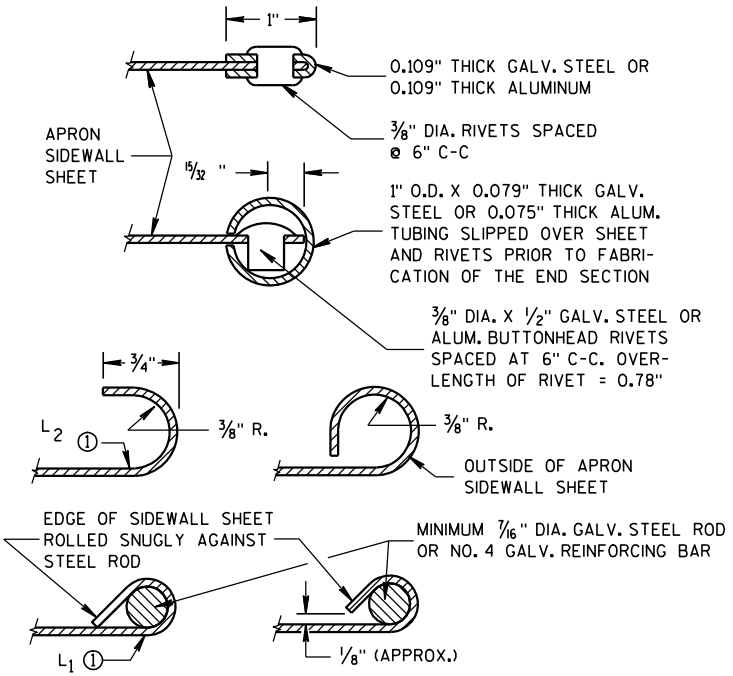
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL,  
AND CORRUGATED BAND FITS INSIDE ENDWALL.  
DIMPLED BAND MAY BE USED WITH HELICALLY  
CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE  
ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5  
AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL  
CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO  
CIRCUMFERENTIAL CORRUGATIONS AT EACH END  
USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON  
THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE  
STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL  
OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR  
ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE  
OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND  
LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL  
THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND  
LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH  
OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE  
PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS  
FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS.  
FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED  
EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH  
GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE  
ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM  
NUTS AND BOLTS FOR ALUMINUM UNITS.

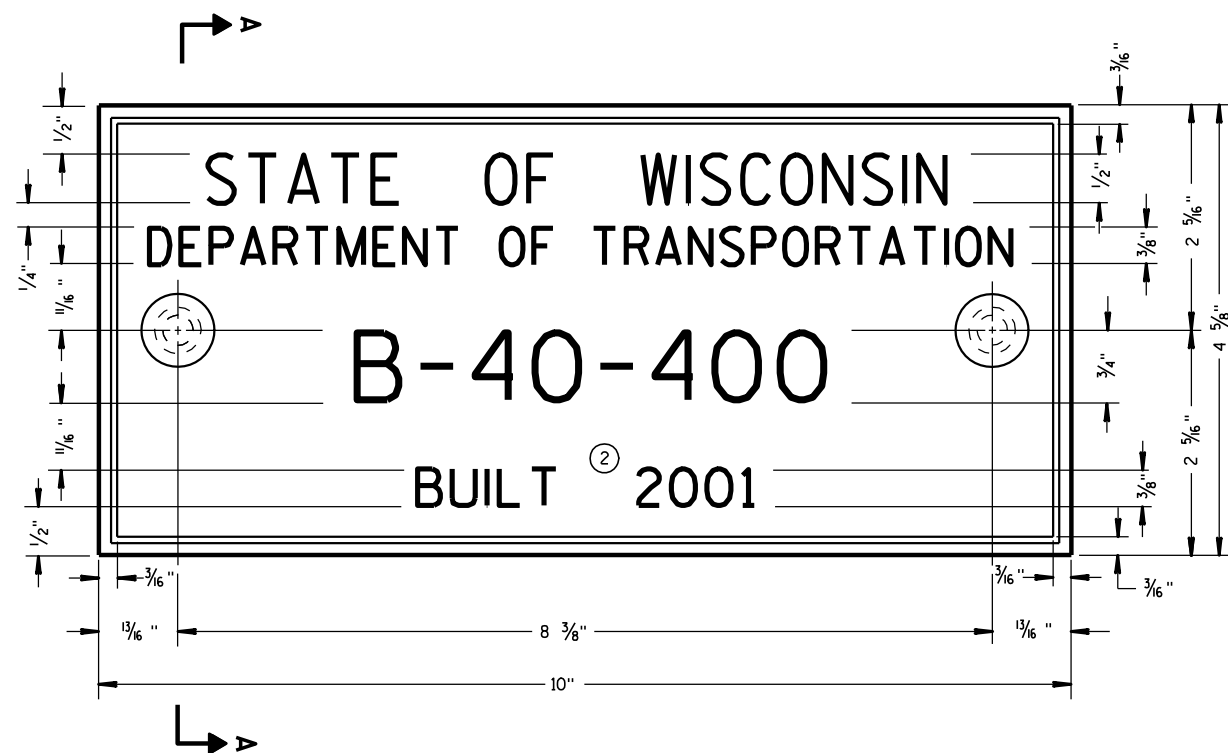
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT  
TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT  
TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED  
INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

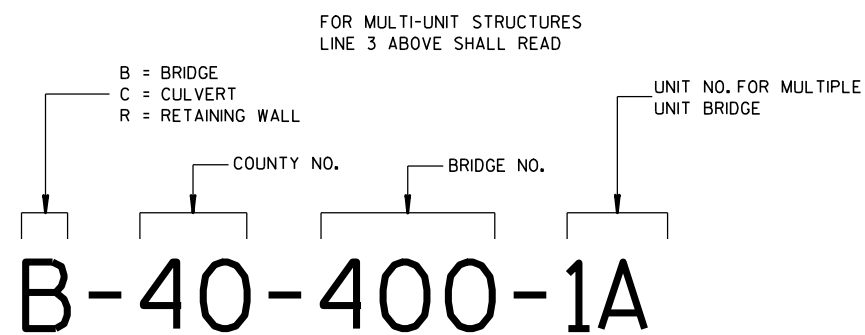
APRON ENDWALLS FOR  
CULVERT PIPE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
11/30/94  
DATE  
/S/ Rory L. Rhinesmith  
CHIEF ROADWAY DEVELOPMENT ENGINEER  
FHWA



**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



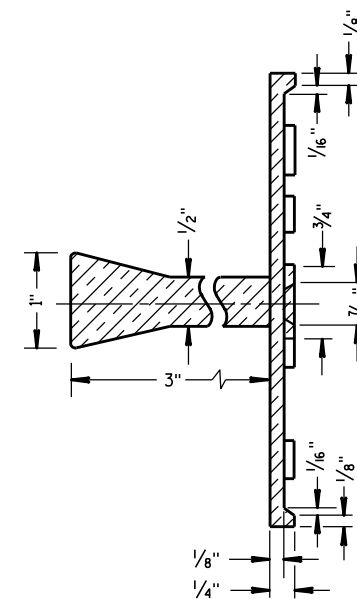
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

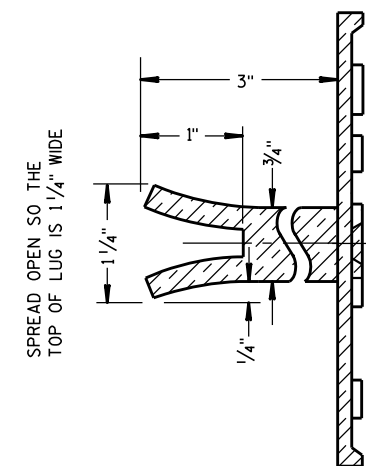
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

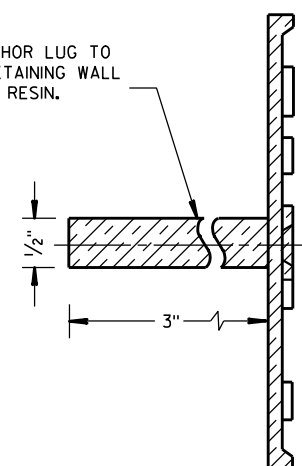


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

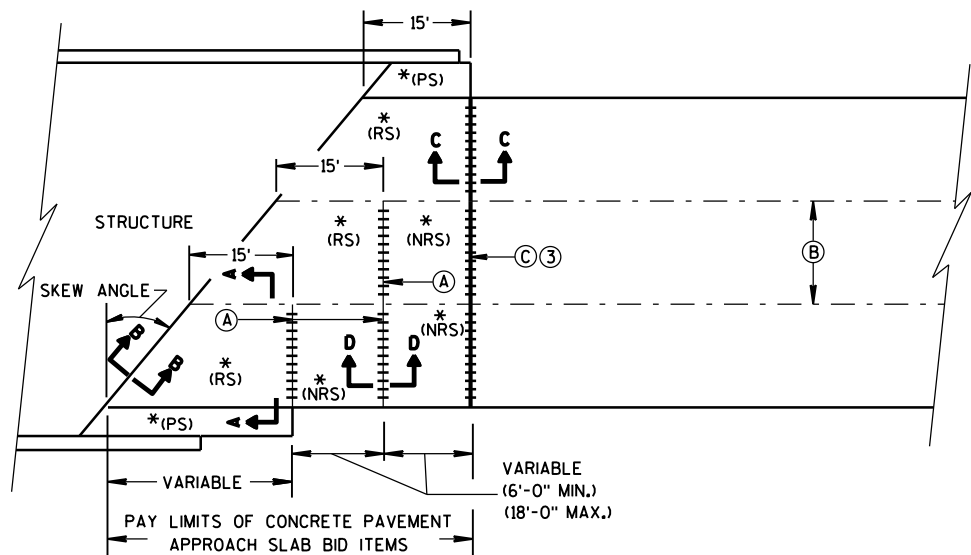
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

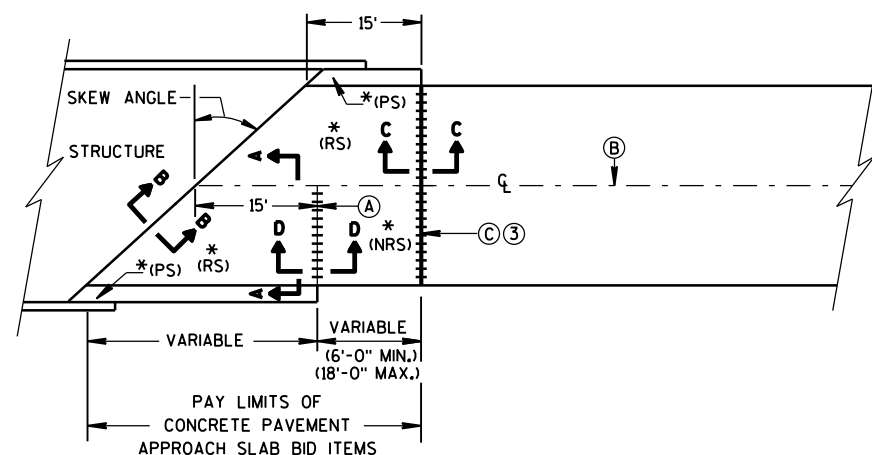
3/26/10  
DATE

FHWA

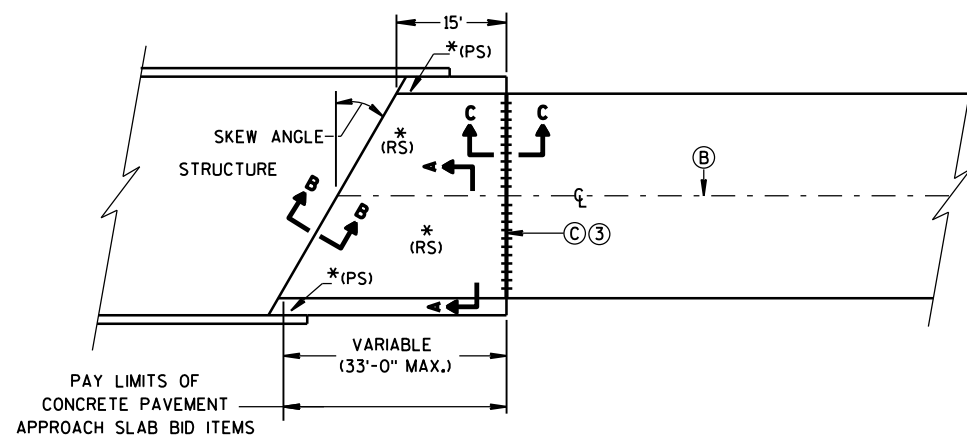
/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



**SKewed APPROACH  
(PAVEMENT MORE THAN 2 LANES)**



**SKews > 20°  
(PAVEMENT WIDTH ≤ 30')**

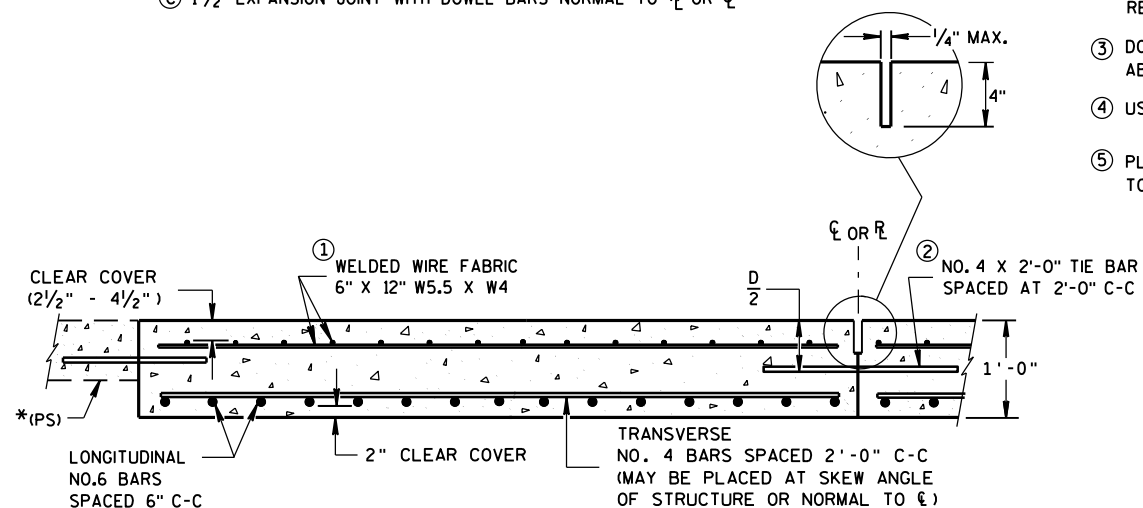


**SKews ≤ 20°  
(PAVEMENT WIDTH ≤ 30')  
APPROACH SLAB AND ADJACENT PAVEMENT**

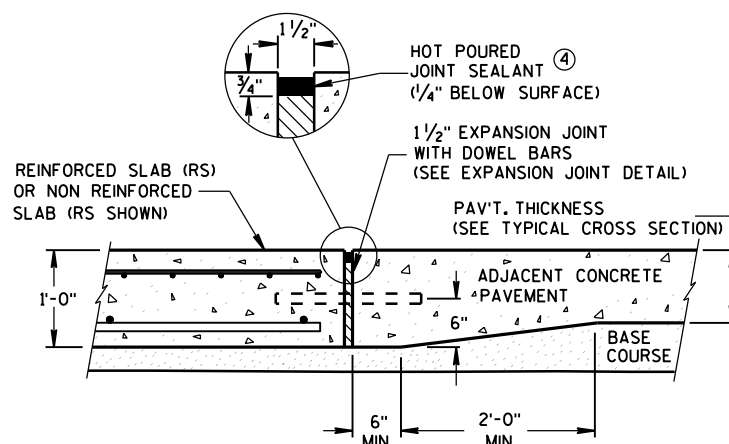
\* (RS) = REINFORCED CONCRETE SLAB  
\* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB  
(SEE DETAILS ELSEWHERE IN THE PLAN)  
\* (NRS) = NON-REINFORCED CONCRETE SLAB

\*\*\* STANDARD DOWEL BAR DIAMETER  
(SEE SDD 13C11, & SDD 13C13)

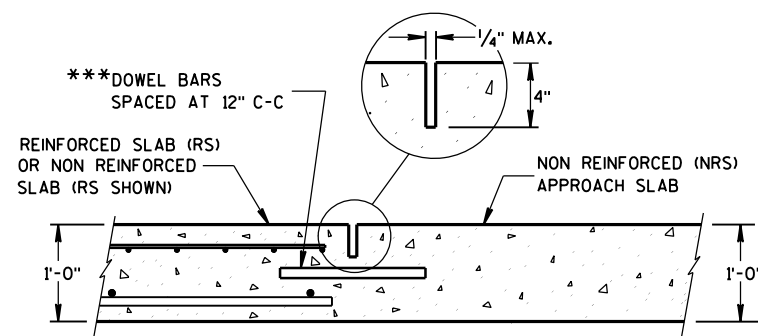
- (A) STANDARD CONTRACTION JOINT NORMAL TO  $\ell$  OR  $\ell_c$   
(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.  
(C)  $1\frac{1}{2}$ " EXPANSION JOINT WITH DOWEL BARS NORMAL TO  $\ell$  OR  $\ell_c$



**SECTION A-A  
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C  
TRANSITION DETAIL  
APPROACH SLAB TO ADJACENT PAVEMENT**



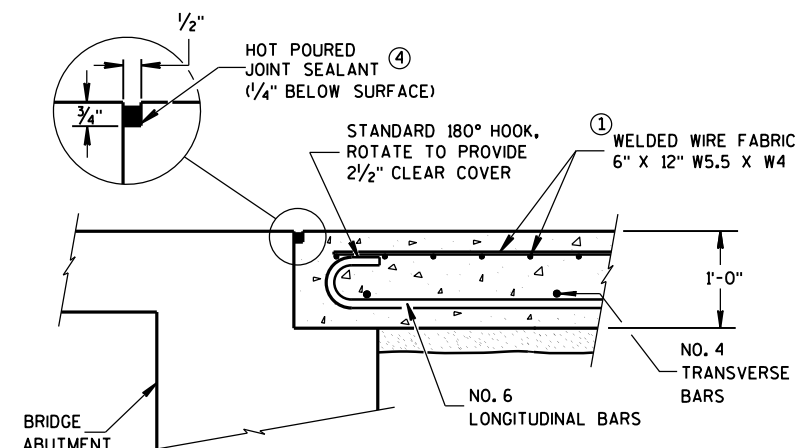
**SECTION D-D  
CONTRACTION JOINT**

## GENERAL NOTES

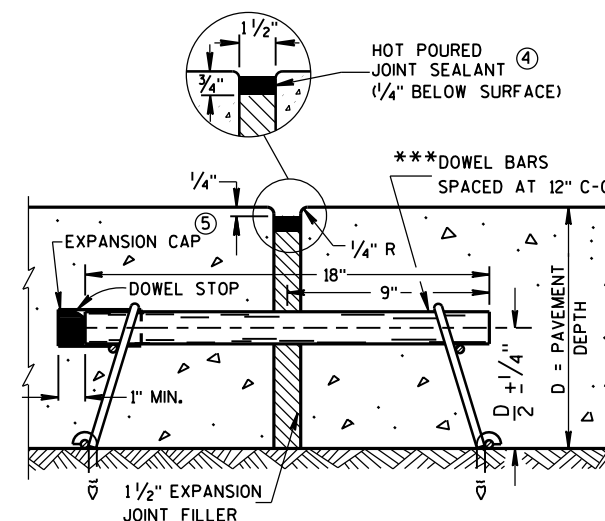
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B  
BEND DETAIL  
BOTTOM REINFORCEMENT**



**EXPANSION JOINT DETAIL**

**CONCRETE PAVEMENT  
APPROACH SLAB**

**STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION**

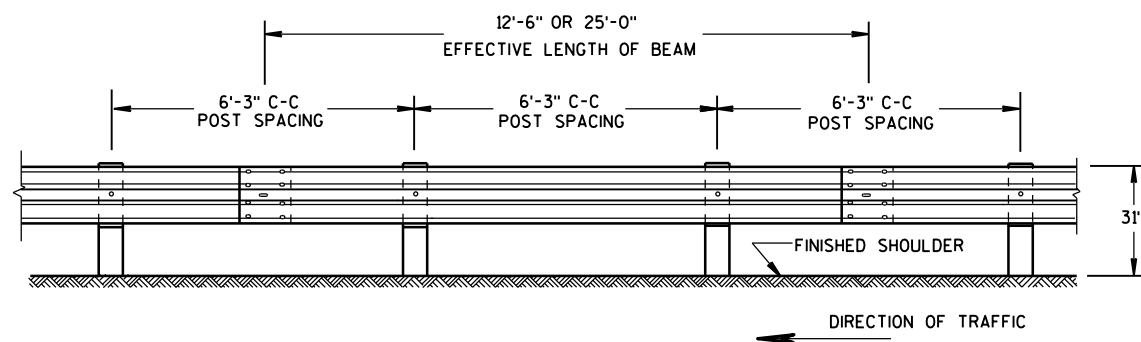
APPROVED  
June, 2015 /S/ Peter Kemp, P.E.  
DATE PAVEMENT SUPERVISOR  
FHWA

6

- S.D.D. 14 B 42-3a**

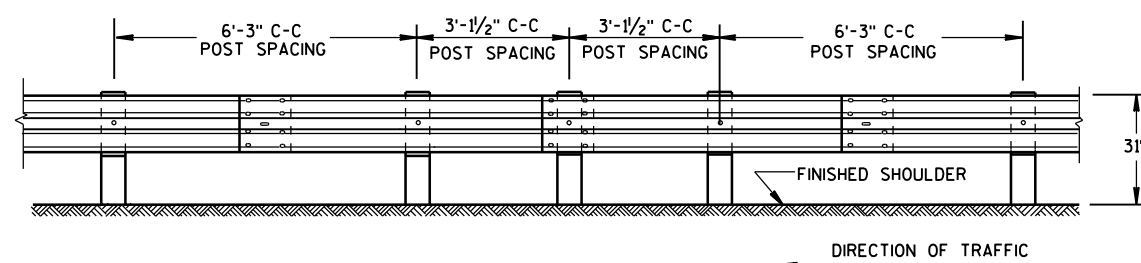






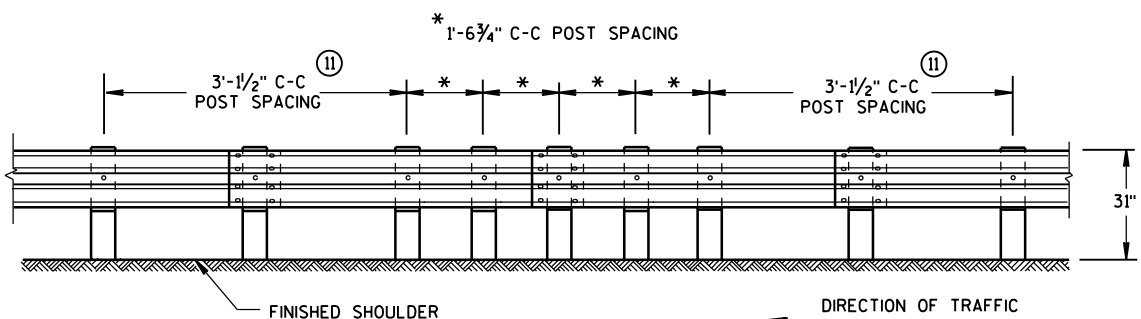
**FRONT VIEW**

## POST SPACING STANDARD INSTALLATION



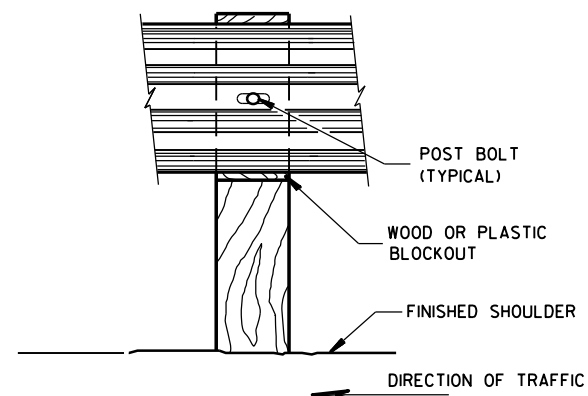
**FRONT VIEW**

HALF POST SPACING (HS) AND  
HALF POST SPACING WITH LONGER POSTS (K)

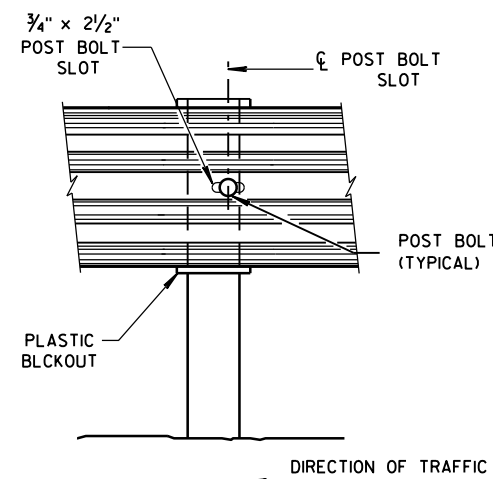


**FRONT VIEW**

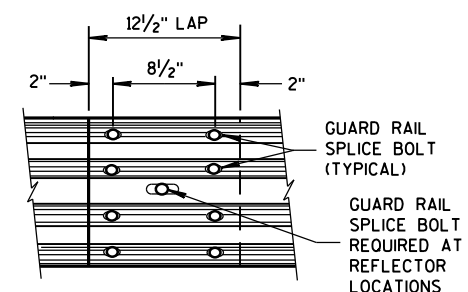
QUARTER POST SPACING (QS)



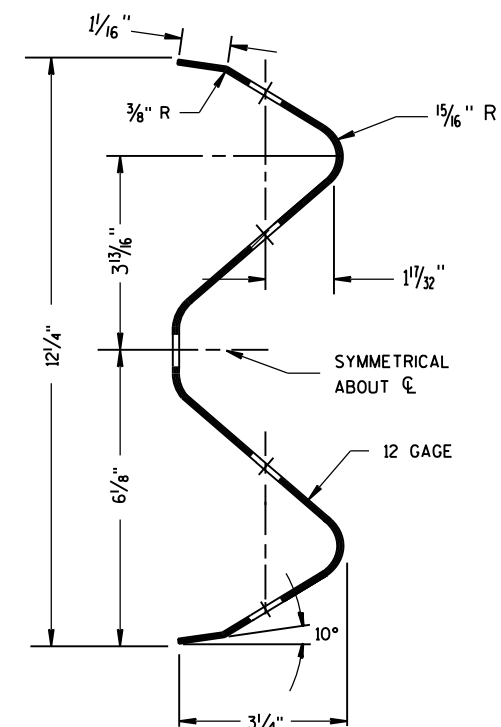
FRONT VIEW AT WOOD POST



FRONT VIEW AT STEEL POST



FRONT VIEW  
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL

| REFLECTOR SPACING <sup>⑧</sup> |                      |                      |                               |                       |
|--------------------------------|----------------------|----------------------|-------------------------------|-----------------------|
|                                | BEAM GUARD<br>LENGTH | REFLECTOR<br>SPACING | NO. SURFACES<br>REFLECTORIZED | MIN. NO.<br>REFLECTOR |
| ONE WAY<br>TRAFFIC             | < 200'<br>> 200'     | 50' C-C<br>100' C-C  | 1<br>1                        | 3                     |
| TWO WAY<br>TRAFFIC             | < 200'<br>> 200'     | 25' C-C<br>50' C-C   | 1<br>1 <sup>⑨</sup>           | 6                     |
| TWO WAY<br>TRAFFIC             | < 200'<br>> 200'     | 50' C-C<br>100' C-C  | 2<br>2 <sup>⑩</sup>           | 3                     |

**MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL**

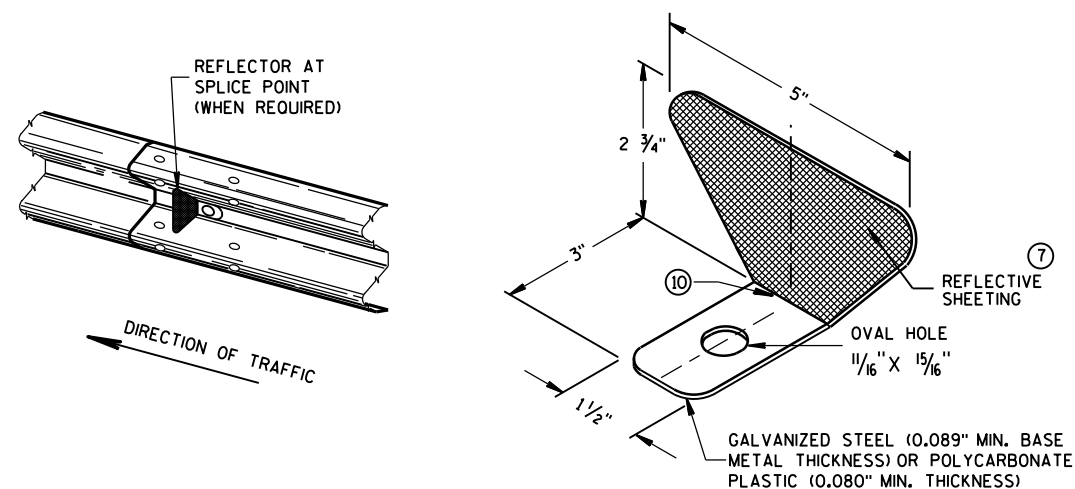
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

## GENERAL NOTES

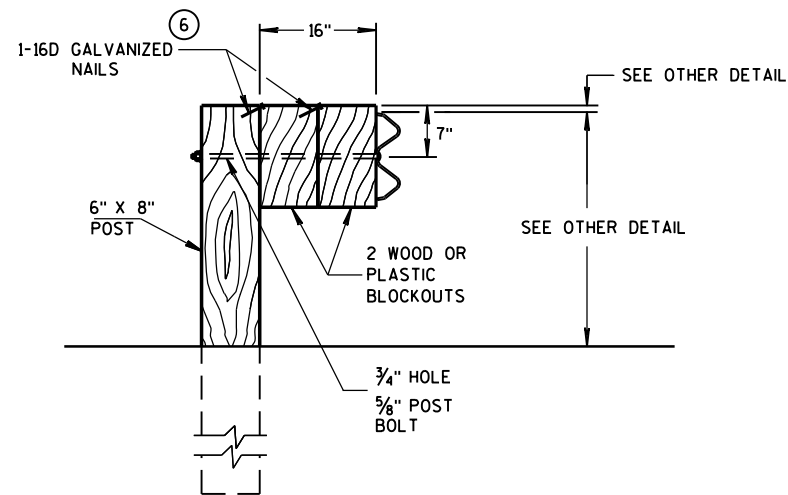
- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ⑩ PROVIDE AN ANGLE OF BEND OF  $90^\circ \pm 1^\circ$  FOR TWO-SIDED REFLECTORS.
- ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL  
HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE  
RECESSED (DR) HEAVY HEX NUT.

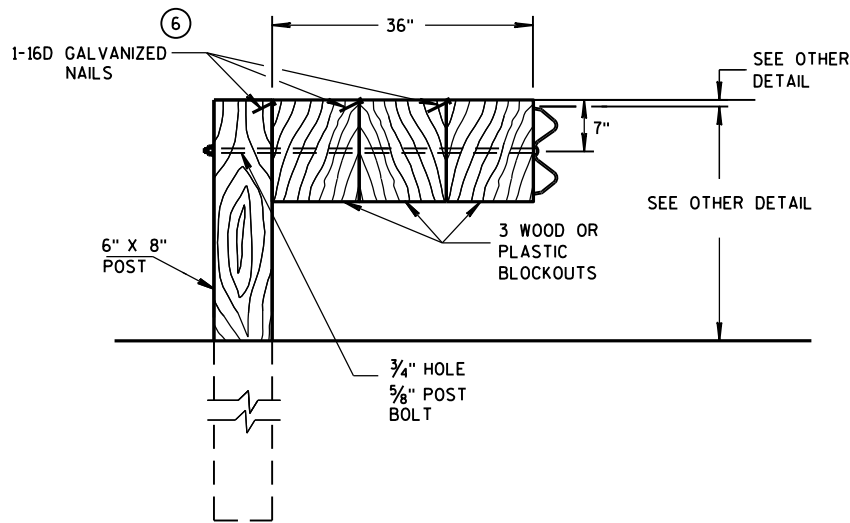


## ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION



### DETAIL FOR 16" BLOCKOUT DEPTH

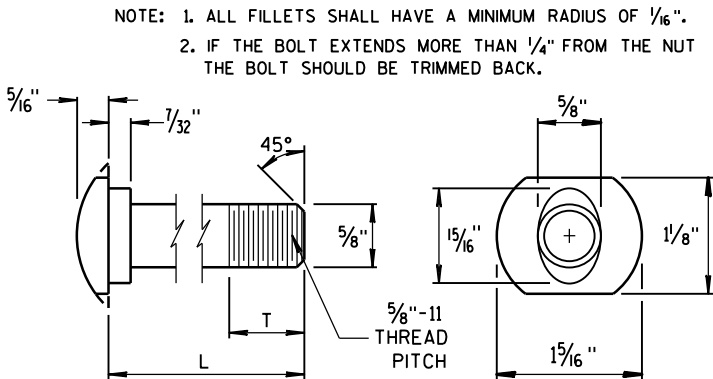
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



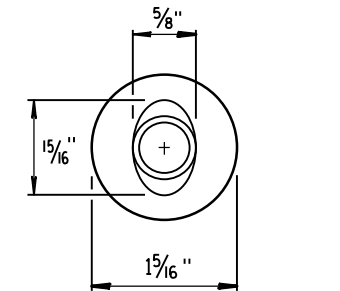
### DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

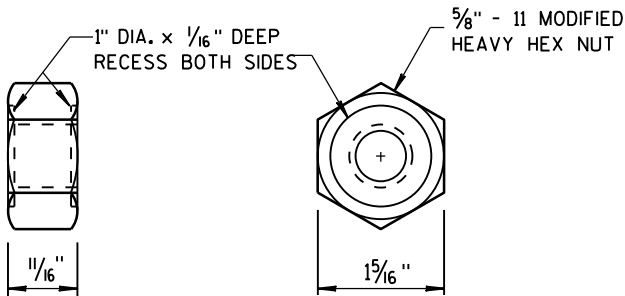
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



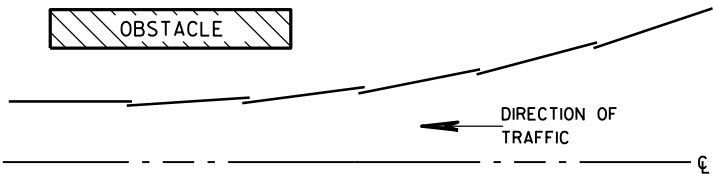
POST BOLT TABLE



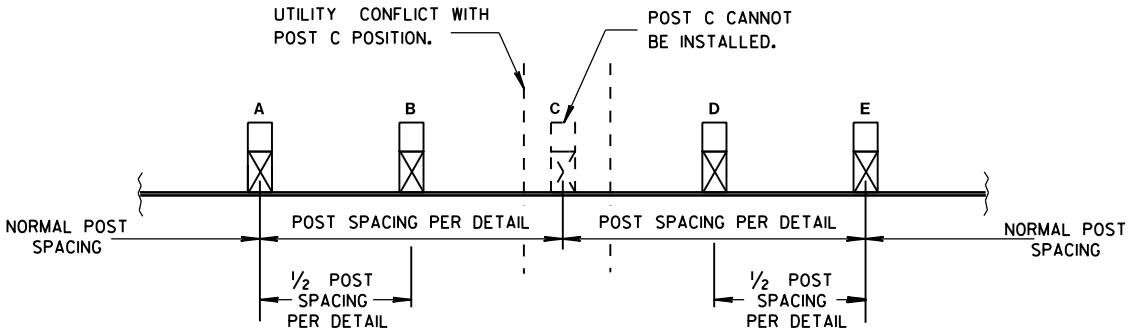
ALTERNATE BOLT HEAD



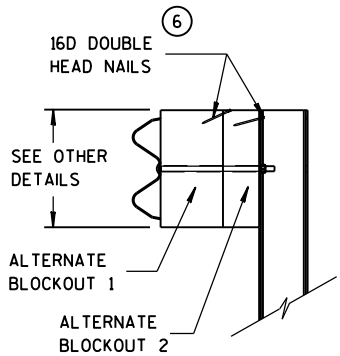
POST BOLT  
AND RECESS NUT



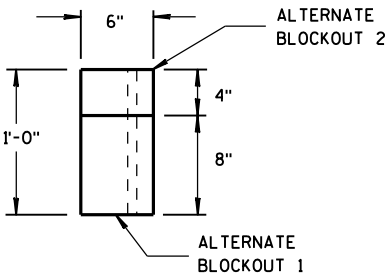
PLAN VIEW  
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS  
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June 2014  
DATE  
/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER

## GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

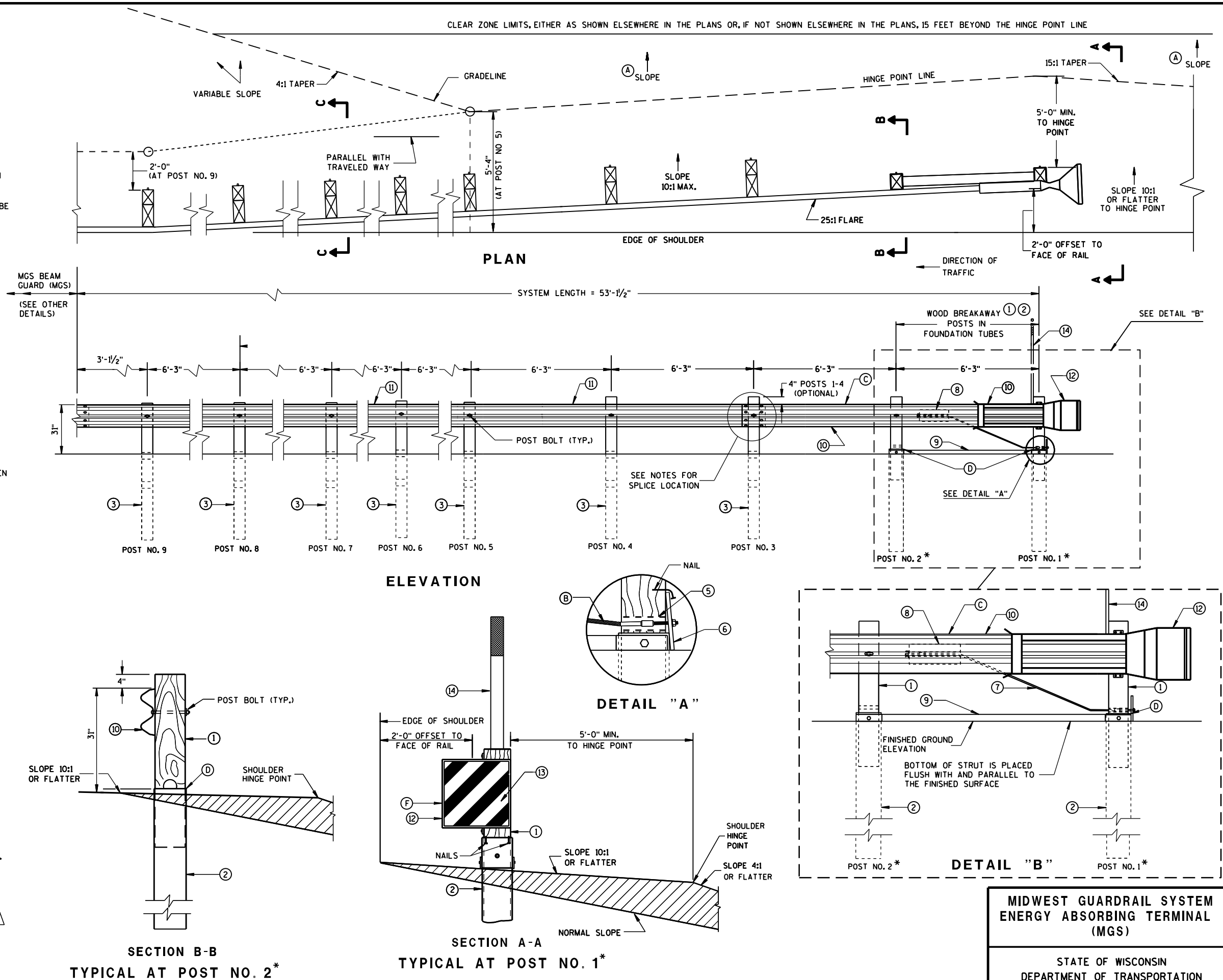
SEE SDD 14B42 FOR MORE INFORMATION.

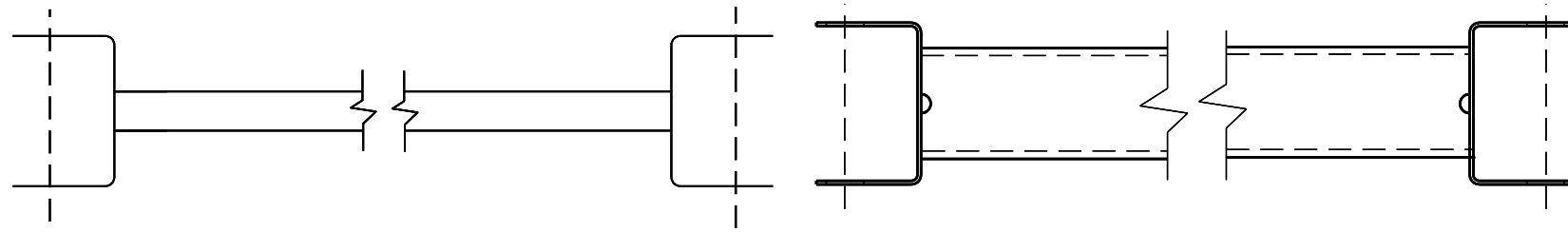
\* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

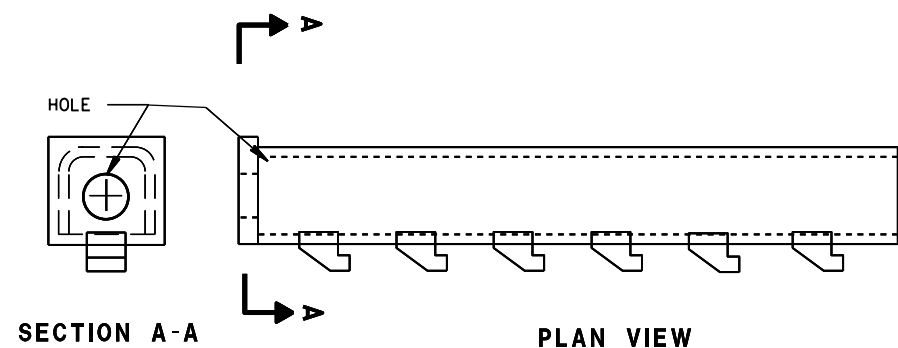
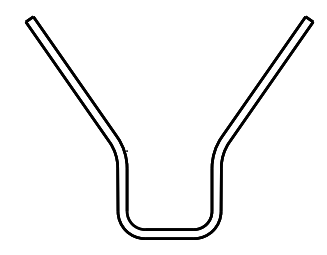
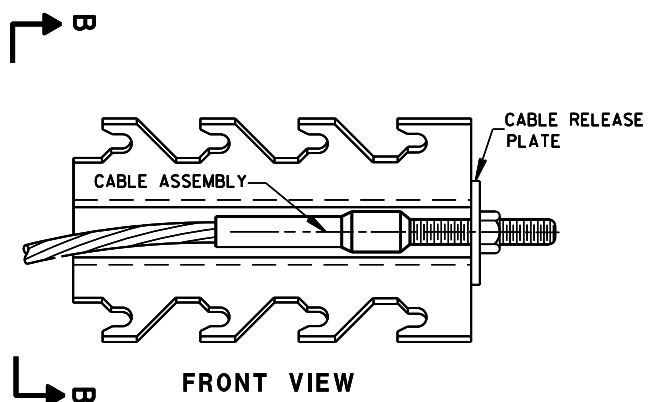
W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.





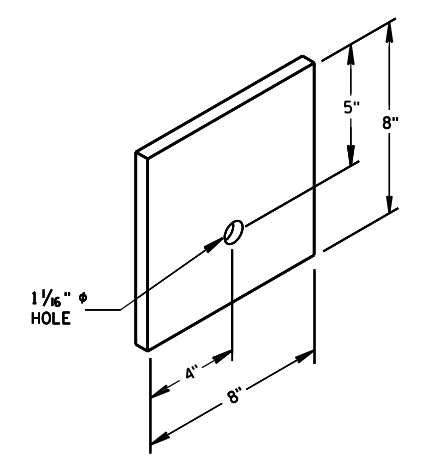
9 H  
GENERIC GROUND STRUT



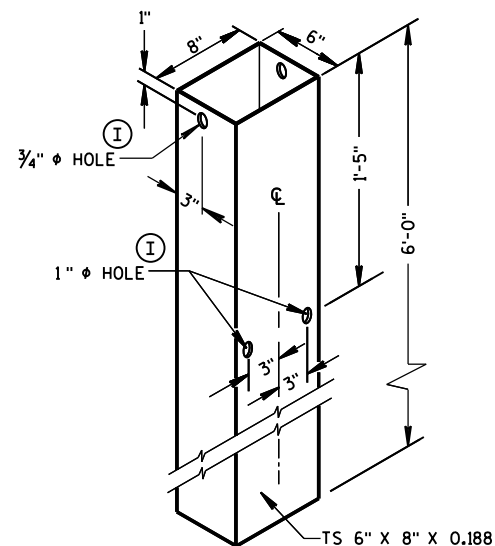
8 H  
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

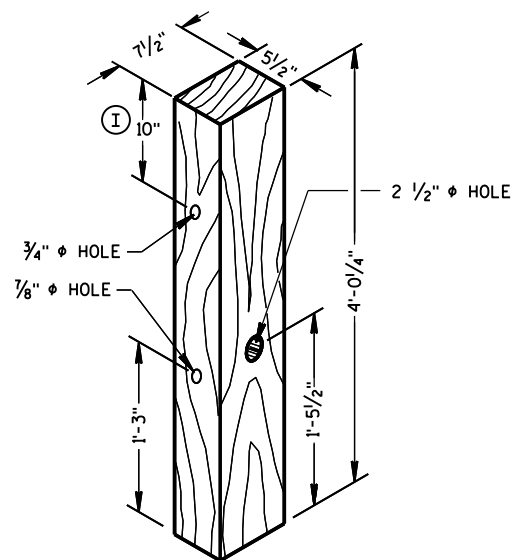
| PART NO.   | DESCRIPTION  |
|--|--|
| MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION. |  |
| ①  | WOOD BREAKAWAY POST  |
| ②  | 6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2  |
| ③  | WOOD CRT   |
| ④  | WOOD BLOCKOUT  |
| ⑤  | PIPE SLEEVE  |
| ⑥  | BEARING PLATE  |
| ⑦  | BCT CABLE ASSEMBLY   |
| ⑧  | ANCHOR CABLE BOX   |
| ⑨  | GROUND STRUT   |
| ⑩  | PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.   |
| ⑪  | STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.                           |
| ⑫  | END SECTION EAT  |
| ⑬  | 0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS |
| ⑭  | EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)  |



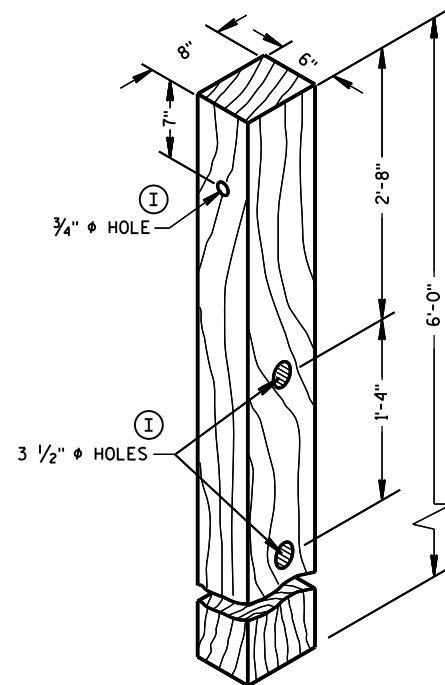
⑥  
BEARING PLATE



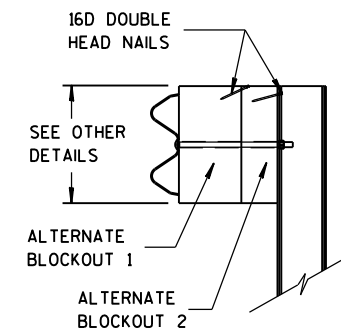
**FOUNDATION TUBE** ②



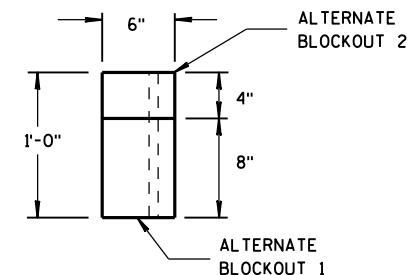
**WOOD BREAKAWAY POST** ①



**WOOD CRT POST** ③

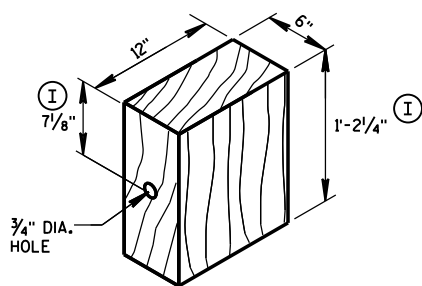


**SIDE VIEW**



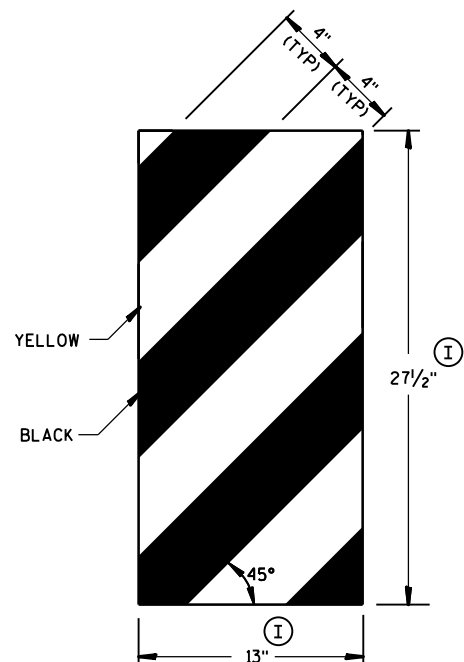
**TOP VIEW**

**ALTERNATE WOOD  
BLOCKOUT DETAIL**

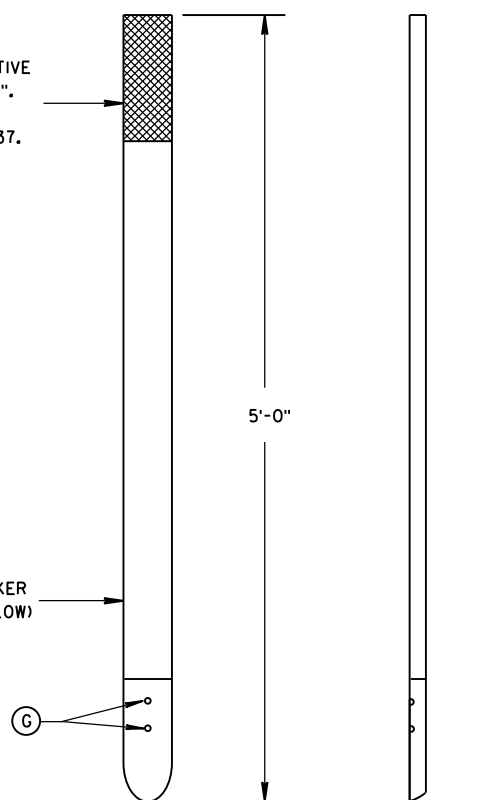
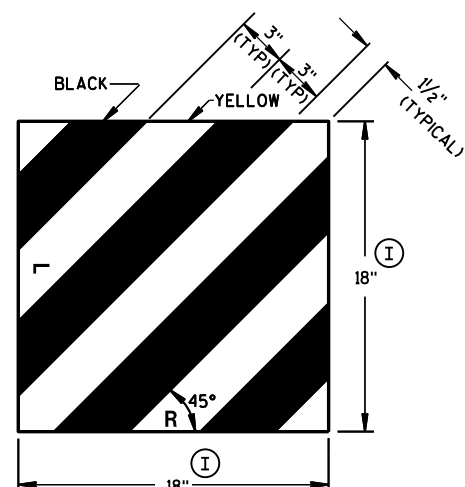


**WOOD BLOCKOUT** ④  
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

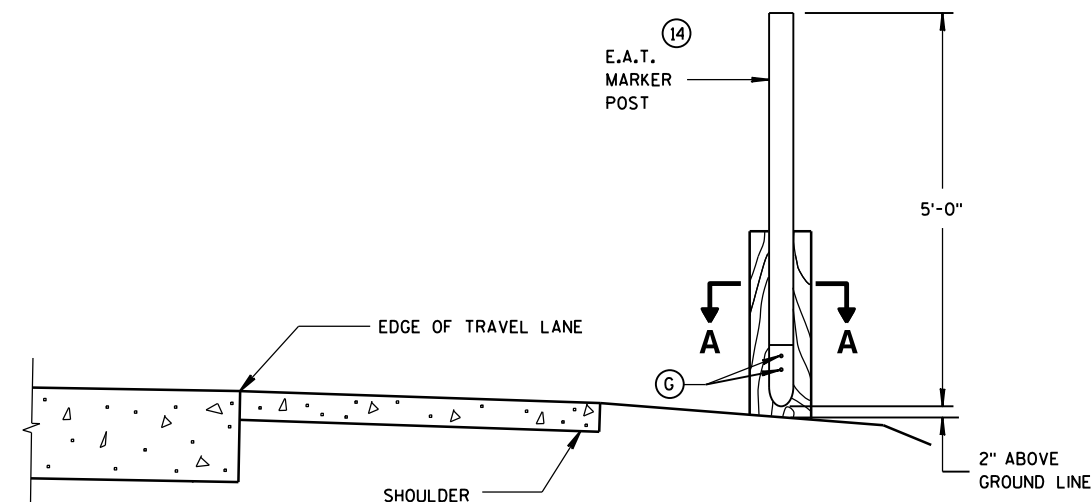
TYPE H  
YELLOW REFLECTIVE  
SHEETING 3" X 9".  
SEE STANDARD  
SPECIFICATION 637.



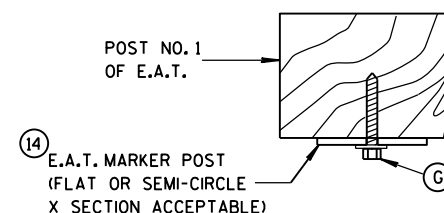
**GENERIC REFLECTIVE SHEETING** ⑬ ①



**E.A.T. MARKER POST** ⑭



**TYPICAL INSTALLATION OF E.A.T.  
MARKER POST BACKSIDE OF POST NO. 1**  
(E.A.T. AND RAIL REMOVED FOR CLARITY)

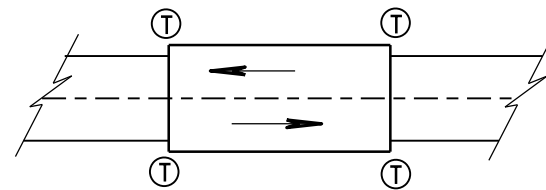


**SECTION A-A**

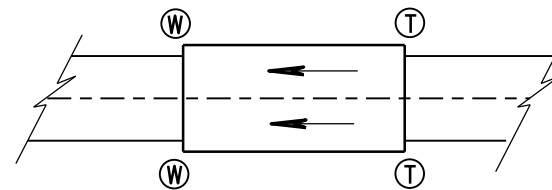
**MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)**

**STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION**

**APPROVED**  
June 2014 /S/ Jerry H. Zogg  
DATE ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA



TWO WAY TRAFFIC



ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

## GENERAL NOTES

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

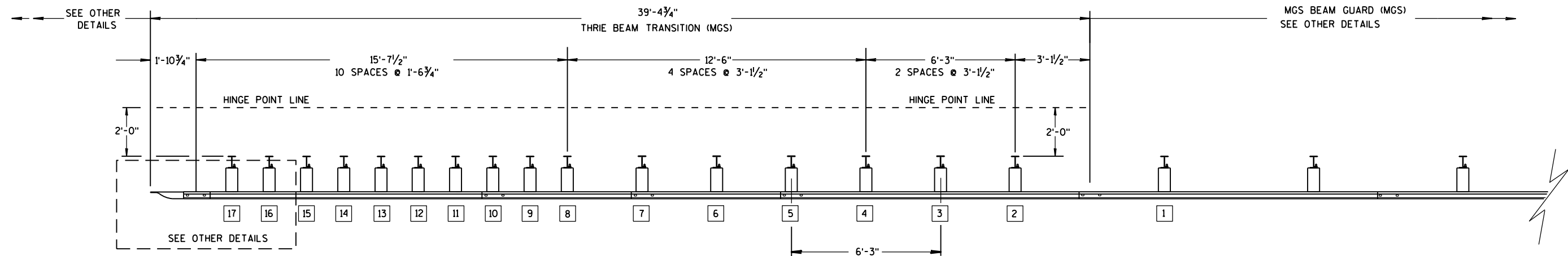
TRANSITION USES STEEL POSTS ONLY.

SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

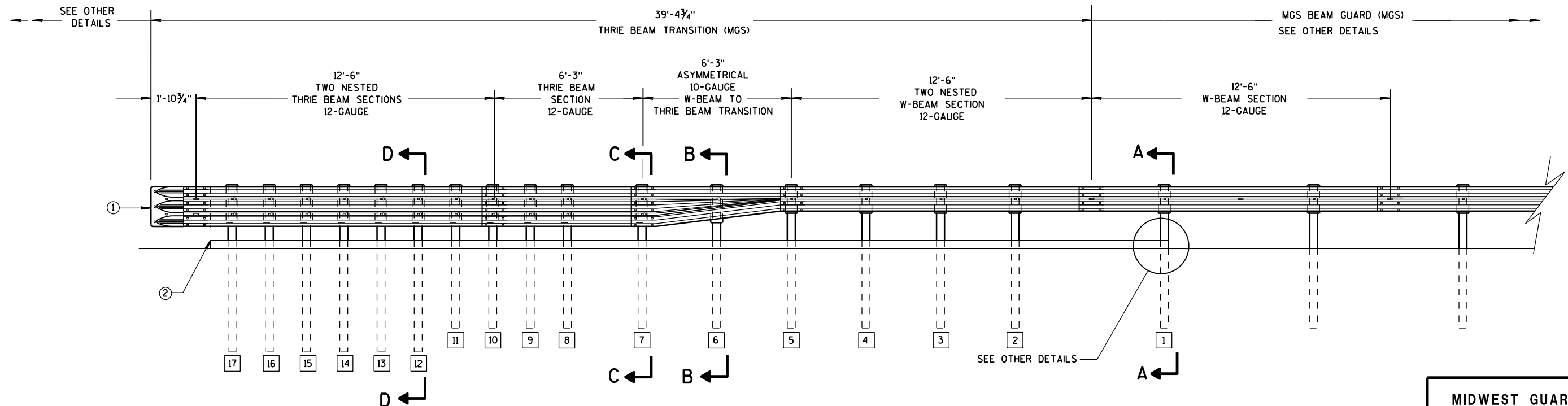
① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

② OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.

## TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

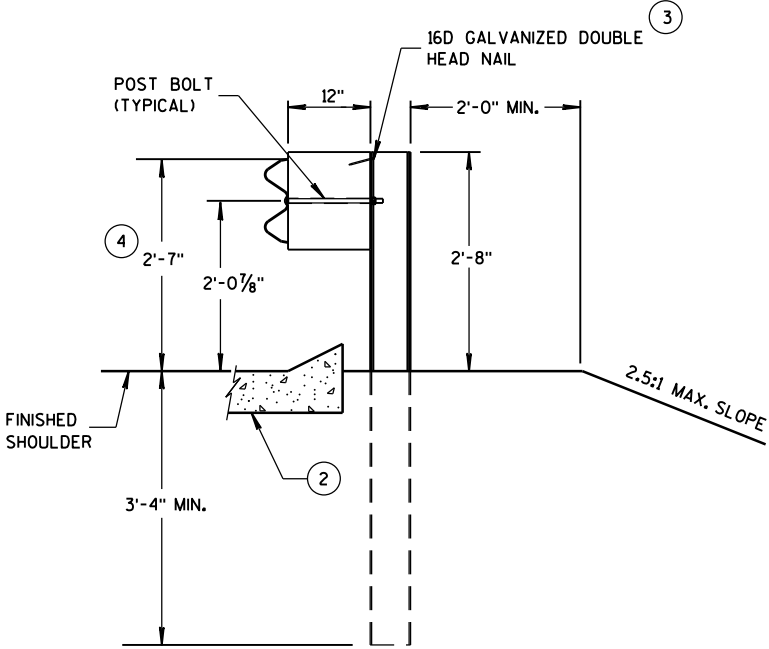
## MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

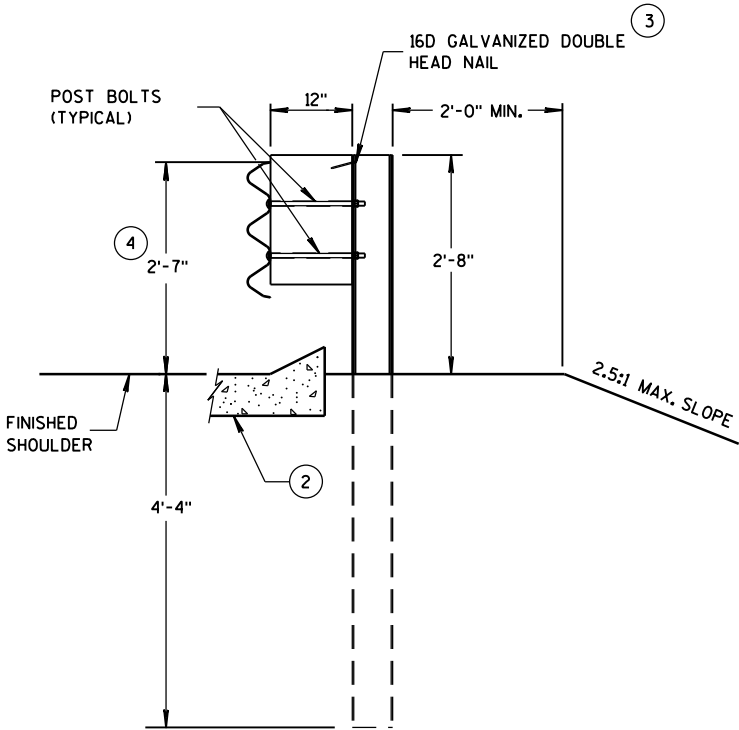
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

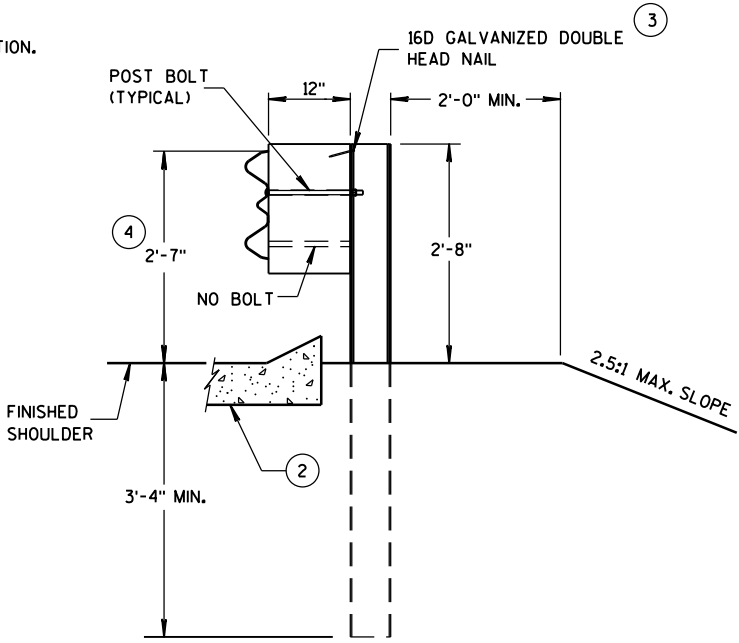
- 2 OPTIONAL CURB AND GUTTER OR DRAINAGE FEATURE SEE PLAN FOR INFORMATION.
- 3 WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 10D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.
- 4 TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



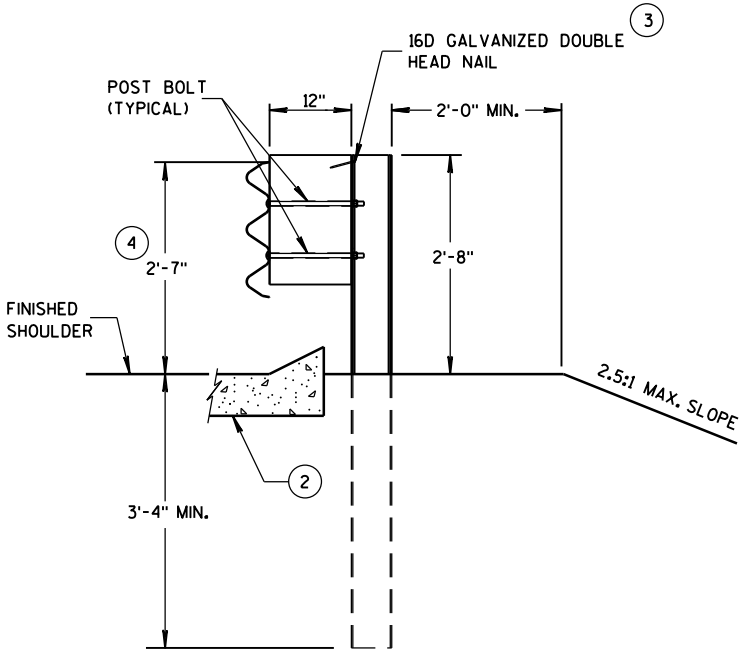
SECTION A-A  
POSTS 1-5



SECTION D-D  
POSTS 12-17



SECTION B-B  
POST 6



SECTION C-C  
POSTS 7-11

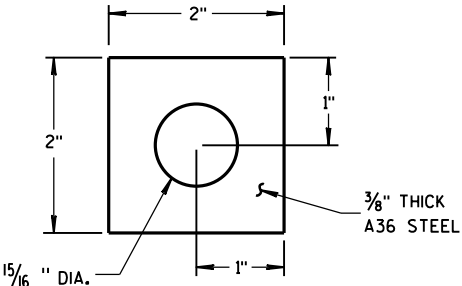
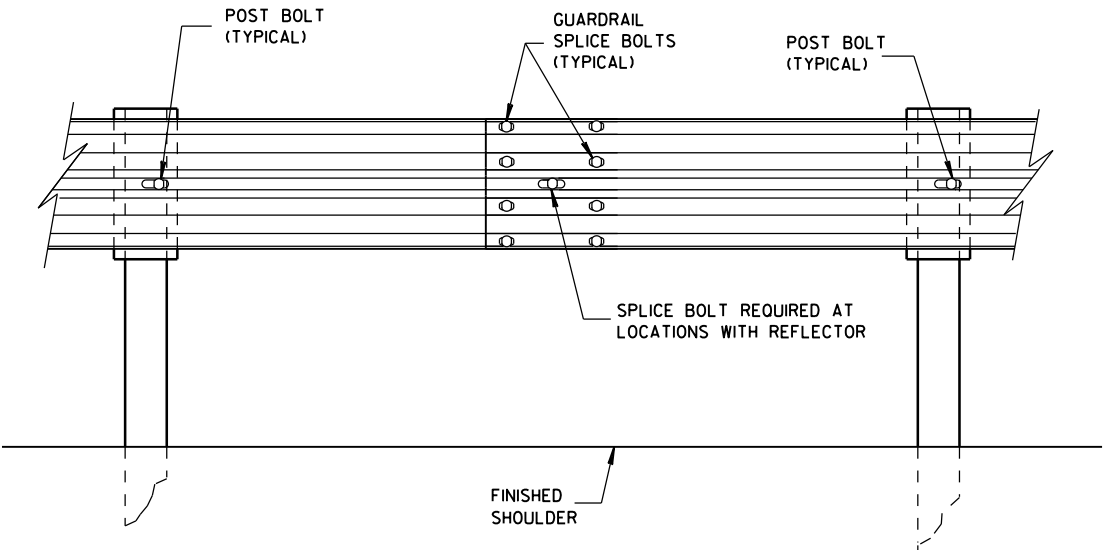
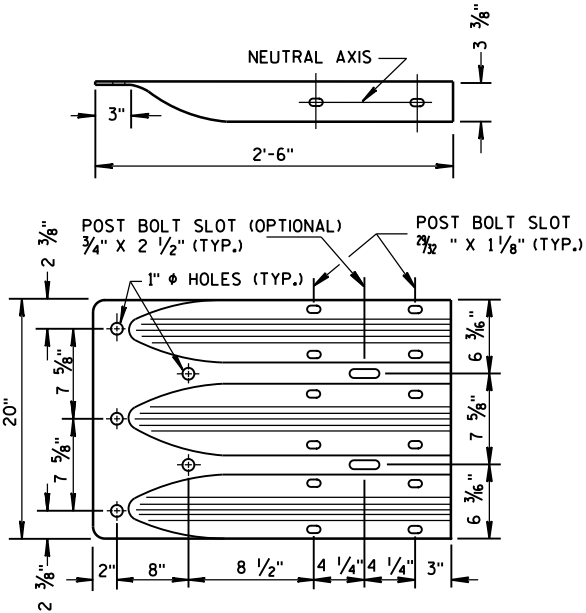


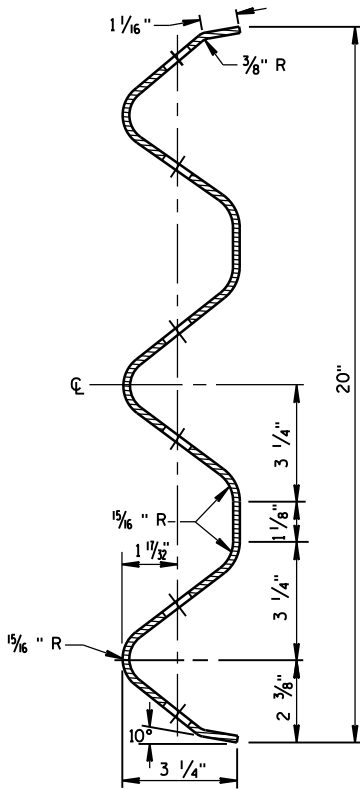
PLATE WASHER DETAIL



SPlice DETAIL



THRIE BEAM  
TERMINAL CONNECTOR

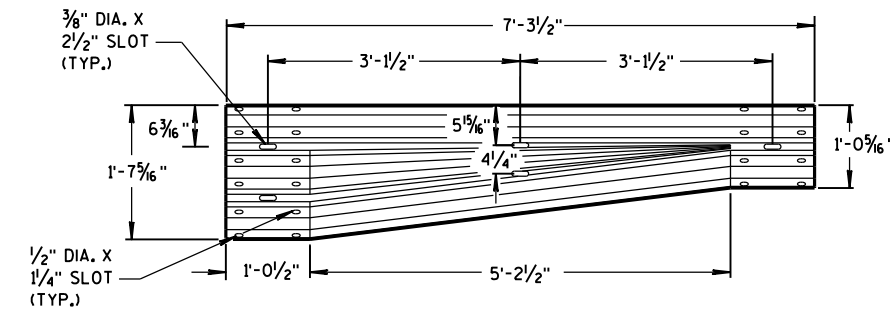


SECTION THRU THRIE  
BEAM RAIL ELEMENT

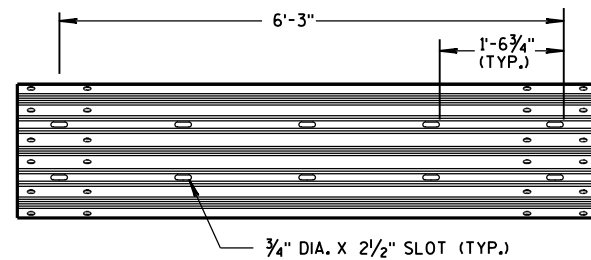
MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

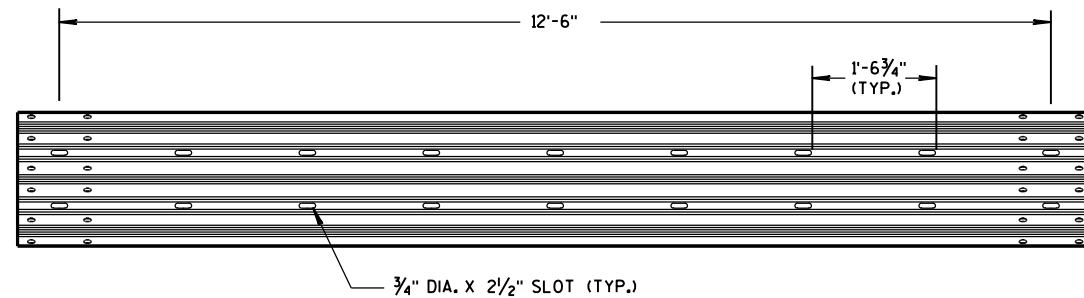




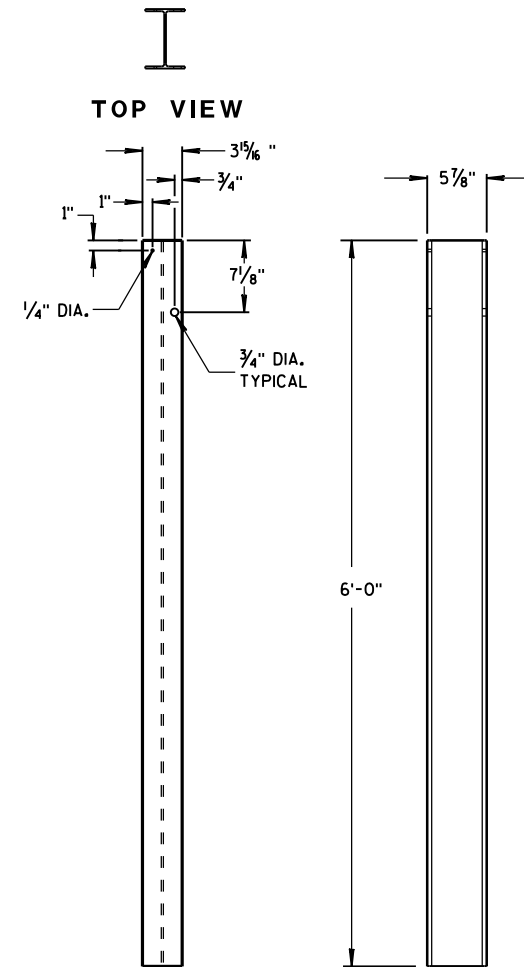
W-BEAM TO THRIE BEAM TRANSITION SECTION



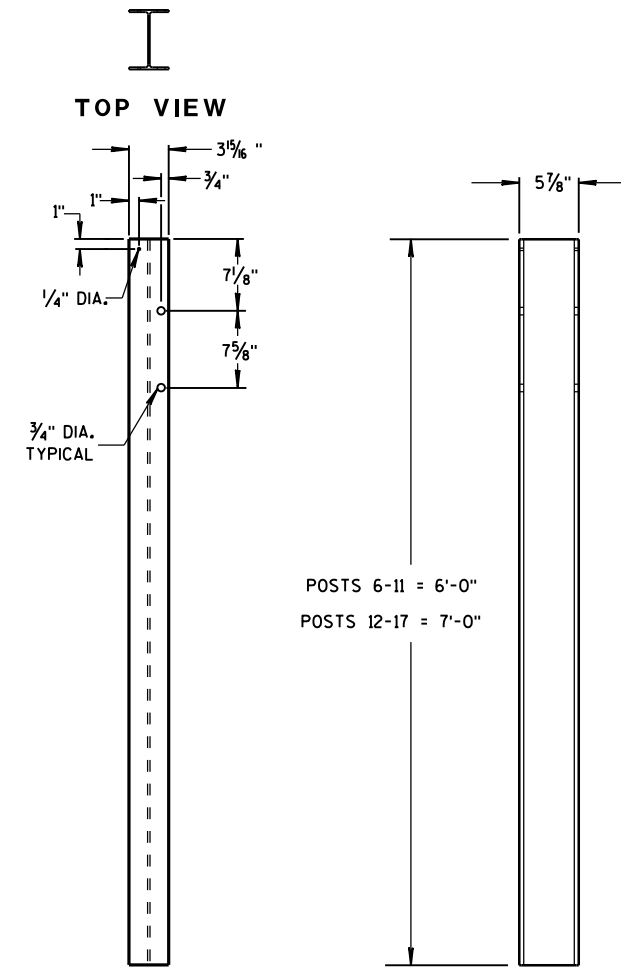
6'-3" THRIE BEAM SECTION



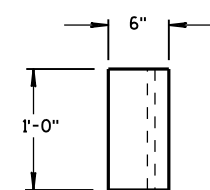
12'-6" THRIE BEAM SECTION



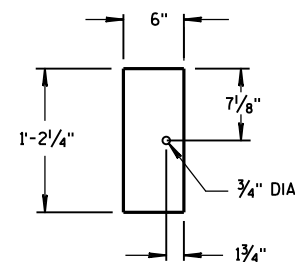
FRONT VIEW SIDE VIEW  
STEEL POSTS 1-5



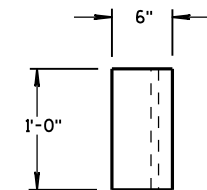
FRONT VIEW SIDE VIEW  
STEEL POSTS 6-17



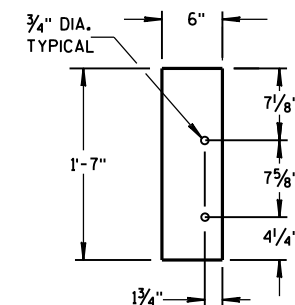
TOP VIEW



FRONT VIEW  
BLOCKOUT  
POSTS 1-5



TOP VIEW



FRONT VIEW  
BLOCKOUT  
POSTS 6-17

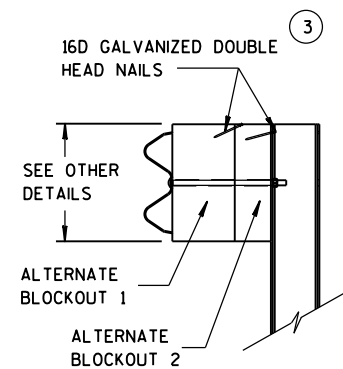
### GENERAL NOTES

STEEL POSTS ARE W6X9 OR W6X8.5.

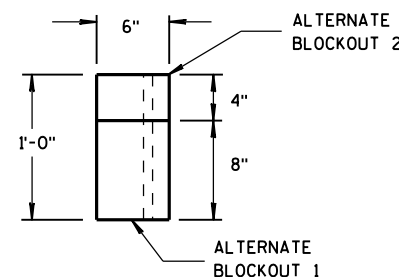
BOLT HOLES FOR POST ARE ON FRONT AND OF SIDE OF POST.

(3) WHEN USING STEEL POSTS AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.

(5) WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.



SIDE VIEW



TOP VIEW















ALTERNATE WOOD BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



- 10 STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:  
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND  $\frac{3}{8}$ " FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- 11 STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:  
 $\frac{3}{8}$ " FILLET WELD BY 1" LONG SPACED AT 2".

| CONNECTOR PLATE DIMENSION<br>(PER ASSEMBLY) |          |   |                                    |           |
|---|----------|---|------------------------------------|-----------|
| PLATE                                       | QUANTITY | SHAPE   | SIZE (A x B x C x D)               | THICKNESS |
| P1  | 1        |  | 20" x 20"                          | 3/16"     |
| P2  | 1        |  | 20" x 20" x 28 3/16"               | 3/16"     |
| P3  | 1        |  | 39" x 3 5/8" x 20" x 19 5/16"      | 3/16"     |
| S1  | 4        |  | 18 1/16" x 3 5/8" x 18 3/4"        | 1/4"      |
| S2  | 1        |  | 10 1/4" x 2 1/16" x 10 3/8" x 1/2" | 1/4"      |
| S3  | 1        |  | 3" x 1/16" x 3/8" x 1/2"           | 1/4"      |
| S4  | 1        |  | 6 1/8" x 2 1/16"                   | 1/4"      |
| S5  | 1        |  | 6 1/8" x 1 1/16"                   | 1/4"      |
| S6  | 1        |  | 7 3/4" x 1 3/4"                    | 1/4"      |
| S7  | 1        |  | 2 3/16" x 6" x 3 3/8" x 5 7/8"     | 1/4"      |
| S8  | 1        |  | 1 5/32" x 7 1/2" x 2 1/2" x 7 3/8" | 1/4"      |
| S9  | 1        |  | 6 1/16" x 6 3/16" x 1 3/32"        | 1/4"      |
| S10   | 1        |  | 1 7/8" x 9 7/8" x 3 5/8" x 9 1/16" | 1/4"      |
| S11   | 1        |  | 8 1/2" x 8 3/4" x 1 1/16"          | 1/4"      |

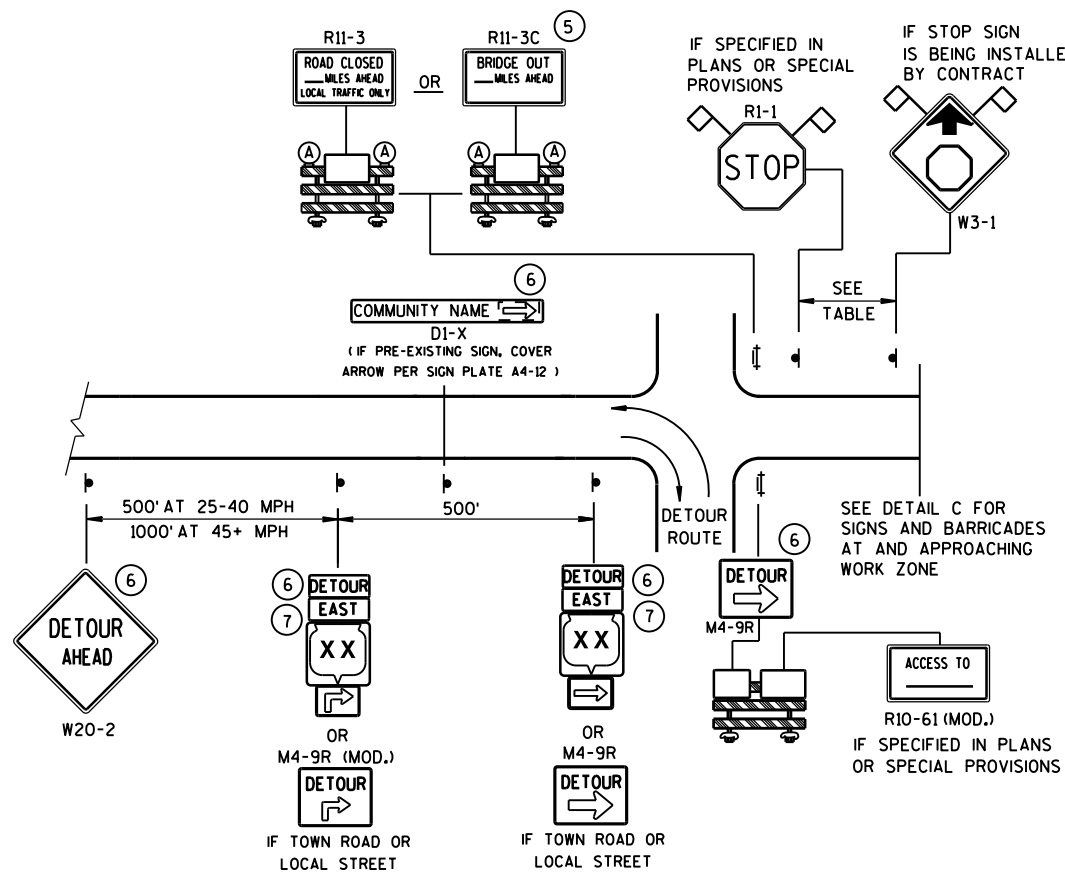
## SINGLE SLOPE CONNECTION PLATE

**MIDWEST GUARDRAIL SYSTEM  
THREE BEAM TRANSITION (MGS)**

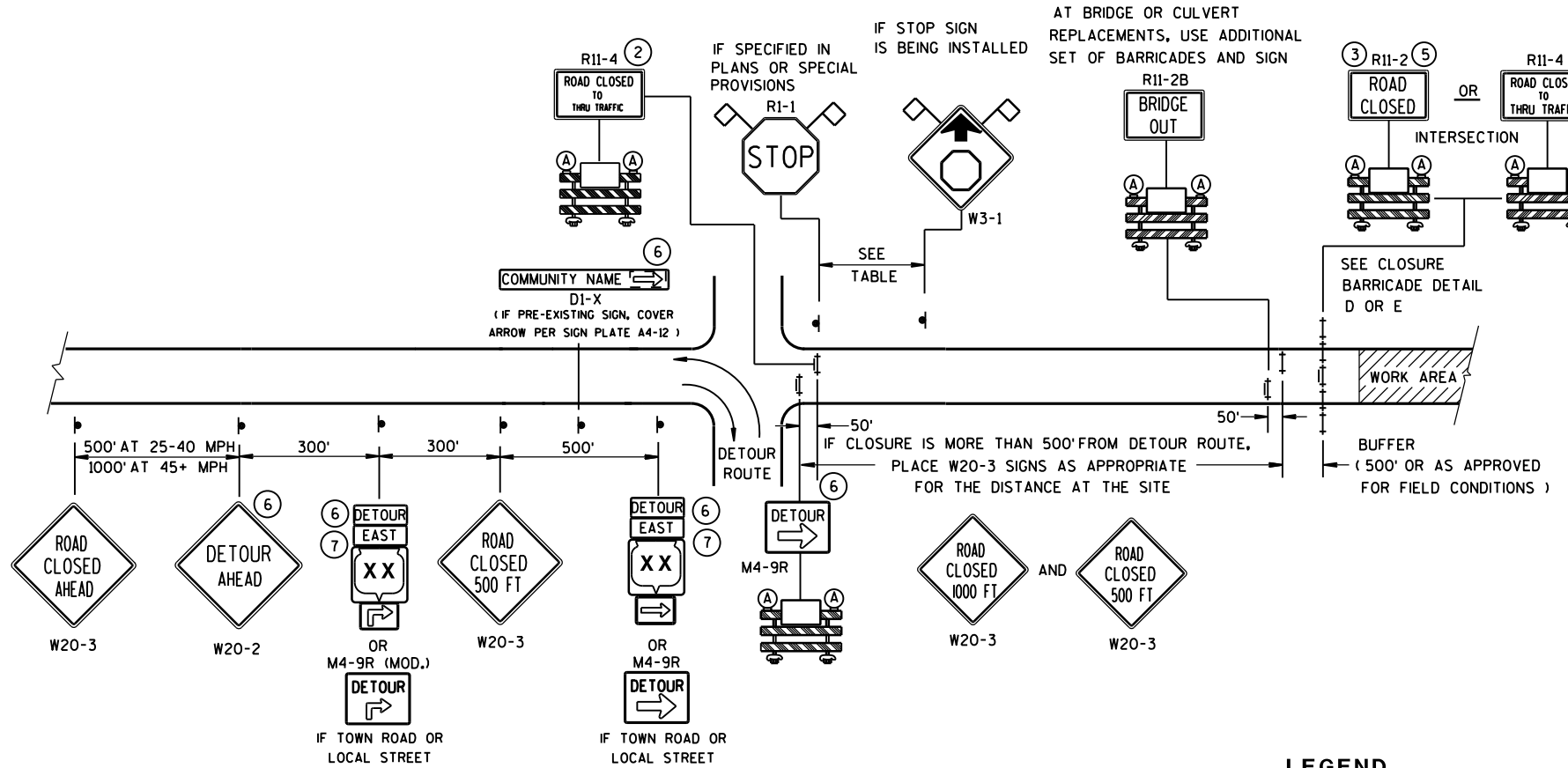
**STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION**

**APPROVED**  
**June, 2015**      **/s/ Jerry H. Zogg**

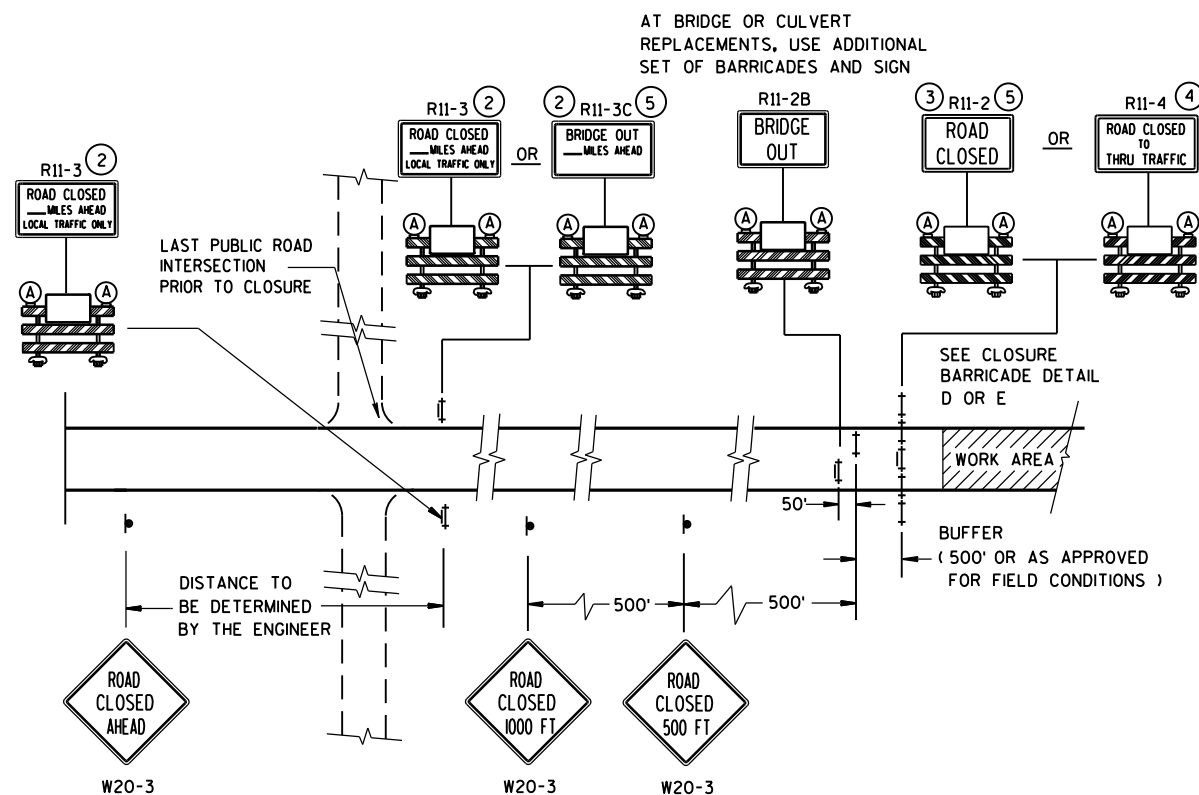
**DATE**      **ROADWAY STANDARDS DEVELOPMENT**  
**FHWA**      **ENGINEER**



**DETAIL A**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



**DETAIL B**  
**MAINLINE CLOSURE WITH POSTED DETOUR**  
WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)

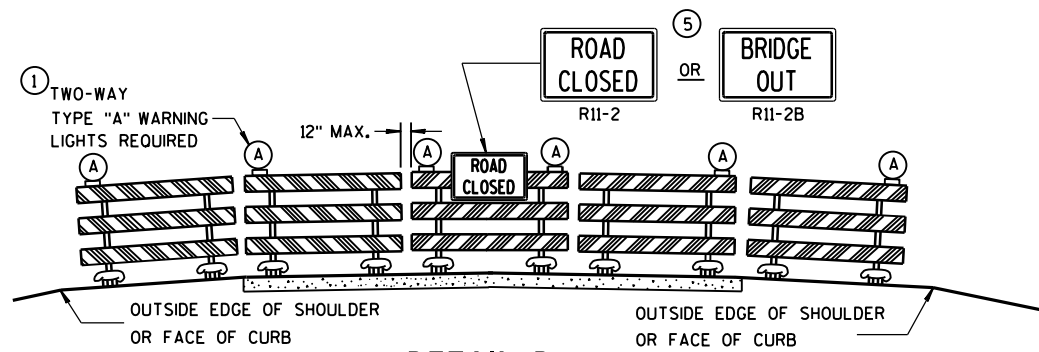


**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

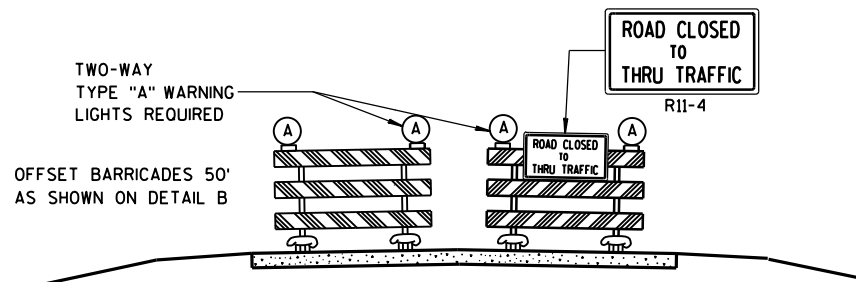
| SPEED LIMIT (MPH) | "STOP AHEAD" ADVANCE WARNING DISTANCE (FT) |
|-------------------|--|
| 25                | 200  |
| 30                | 200  |
| 35                | 350  |
| 40                | 350  |
| 45                | 500  |
| 50                | 550  |
| 55                | 750  |

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

|   |   |
|---|---|
| <b>BARRICADES AND SIGNS<br/>FOR<br/>MAINLINE CLOSURES</b> |   |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION        |   |
| 8/2013<br>DATE  | /S/ Travis Feltes<br>STATE TRAFFIC ENGINEER OF DESIGN |
| FHWA  |   |



DETAIL D  
ROAD CLOSURE BARRICADE DETAIL  
APPROACH VIEW



DETAIL E  
LANE CLOSURE BARRICADE DETAIL  
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

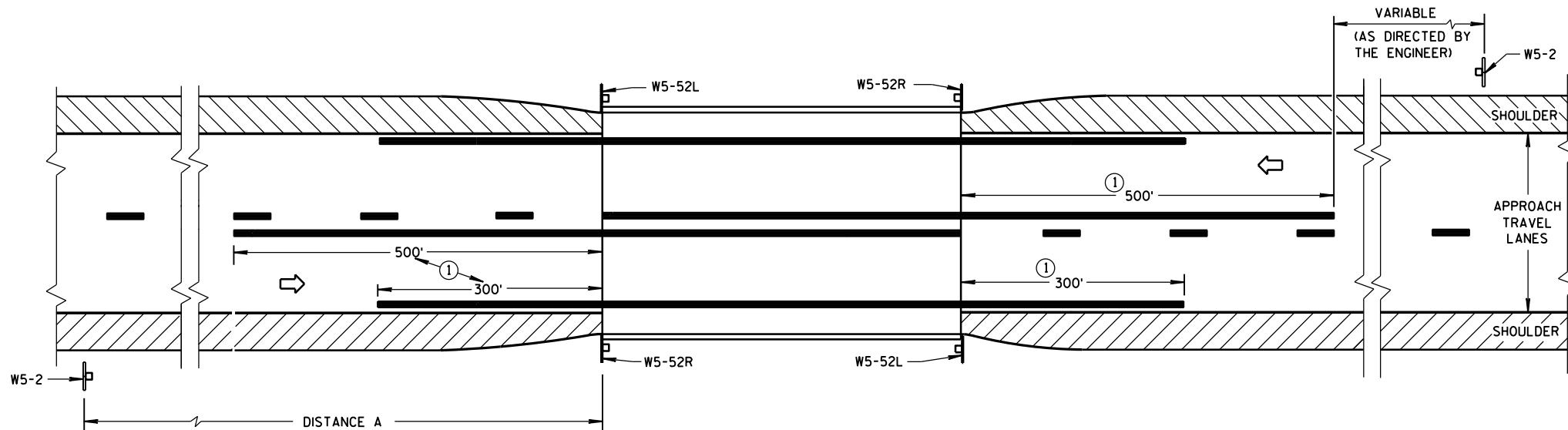
R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

8/2013 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA



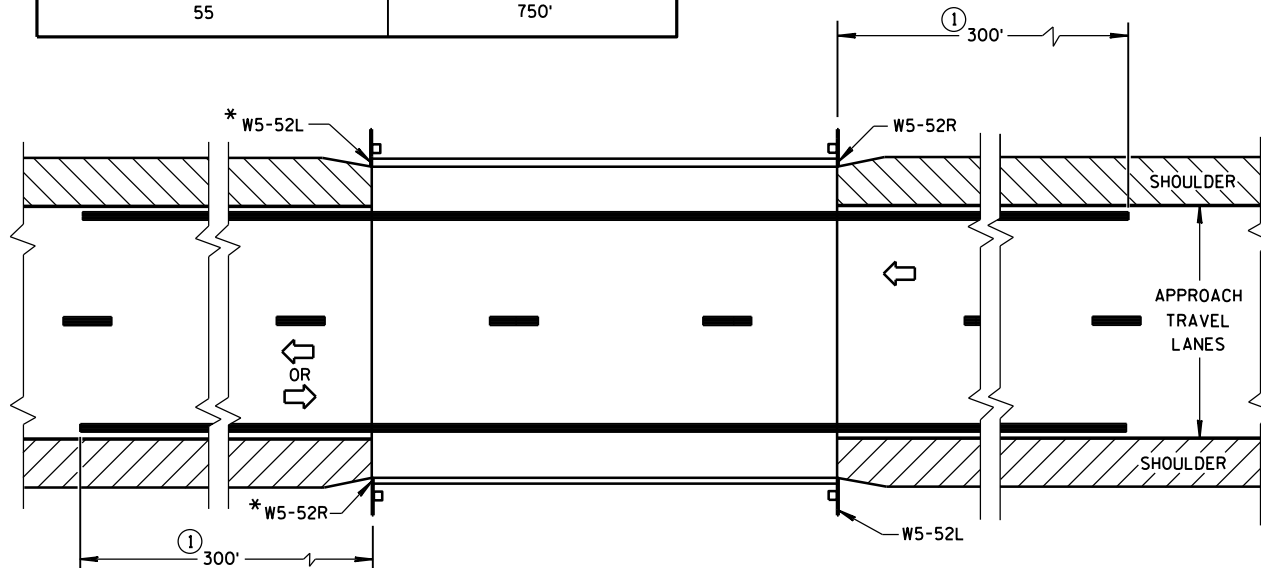
### SITUATION 1

WARRANTING CRITERIA:

BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET

#### DISTANCE TABLE

| POSTED OR 85th PERCENTILE SPEED | DISTANCE "A" |
|---------------------------------|--------------|
| 25                              | 150'         |
| 30                              | 200'         |
| 35                              | 250'         |
| 40                              | 300'         |
| 45                              | 400'         |
| 50                              | 550'         |
| 55                              | 750'         |

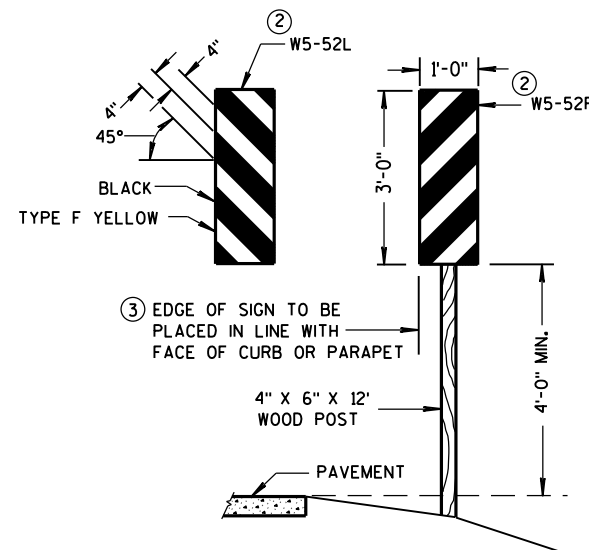


\*OMIT ON ONE-WAY TRAVELLED WAYS

### SITUATION 2

WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE IS LESS THAN 6 FEET WIDER (ON EACH SIDE) THAN APPROACH TRAVEL LANES.



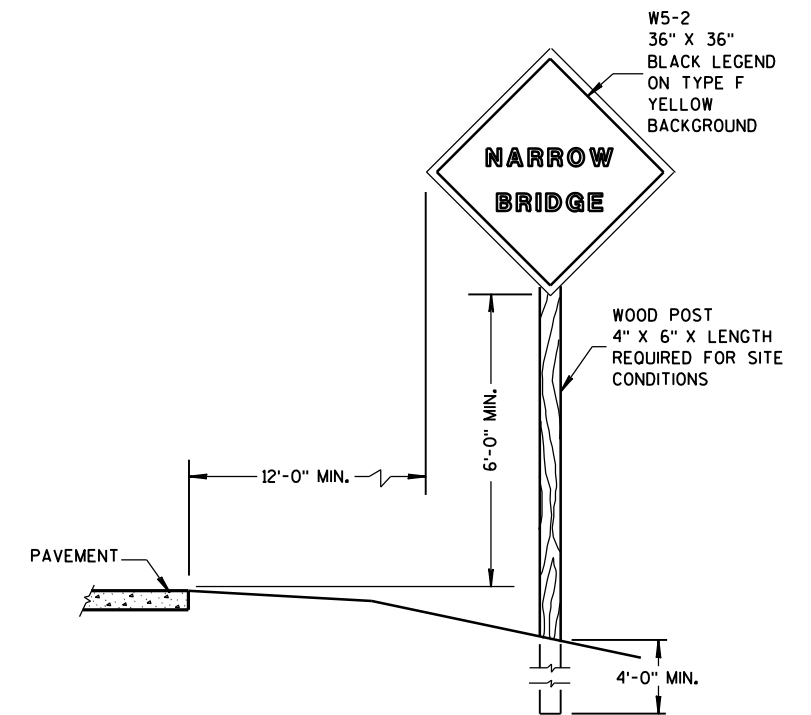
### OBJECT MARKER PLACEMENT

### GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

PAVEMENT MARKING SHOWN ON THIS DRAWING IS NOT REQUIRED UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. WHEN SPECIFIED, PAVEMENT MARKING SHALL CONFORM TO THIS DRAWING AND OTHER CONTRACT REQUIREMENTS.

- ① MINIMUM DISTANCE UNLESS OTHERWISE SHOWN ON THE PLAN.
- ② FACE OF OBJECT MARKERS W5-52R, AND W5-52L SHALL BE COVERED WITH TYPE F REFLECTIVE SHEETING.
- ③ LOCATE OBJECT MARKER POST(S) BEHIND GUARDRAIL WHEN PRESENT.



### SIGN PLACEMENT

#### SIGNING & MARKING FOR TWO LANE BRIDGES

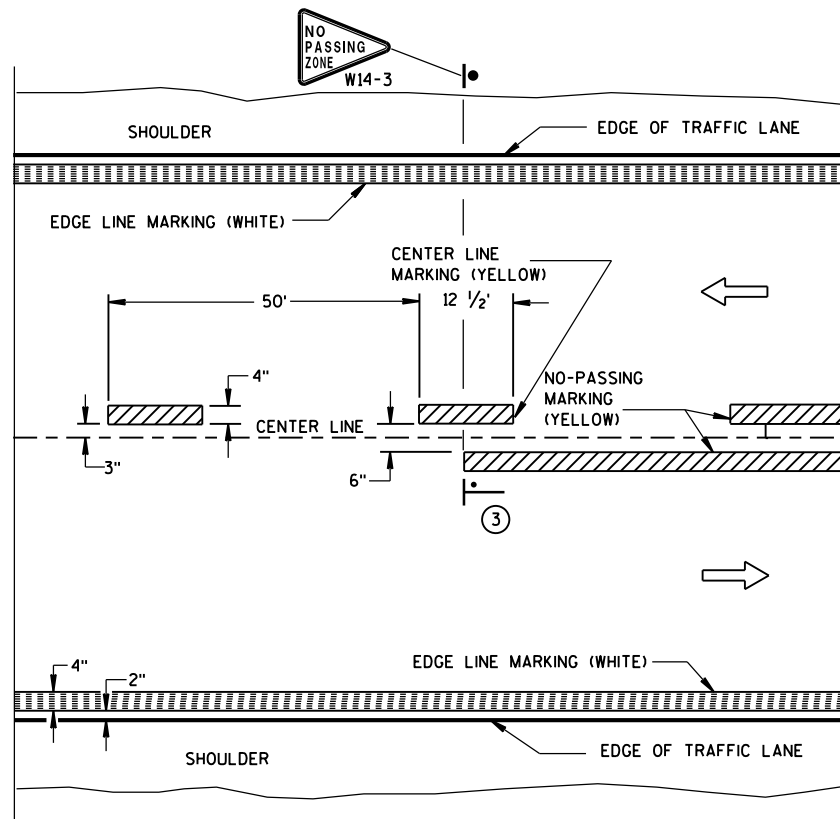
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

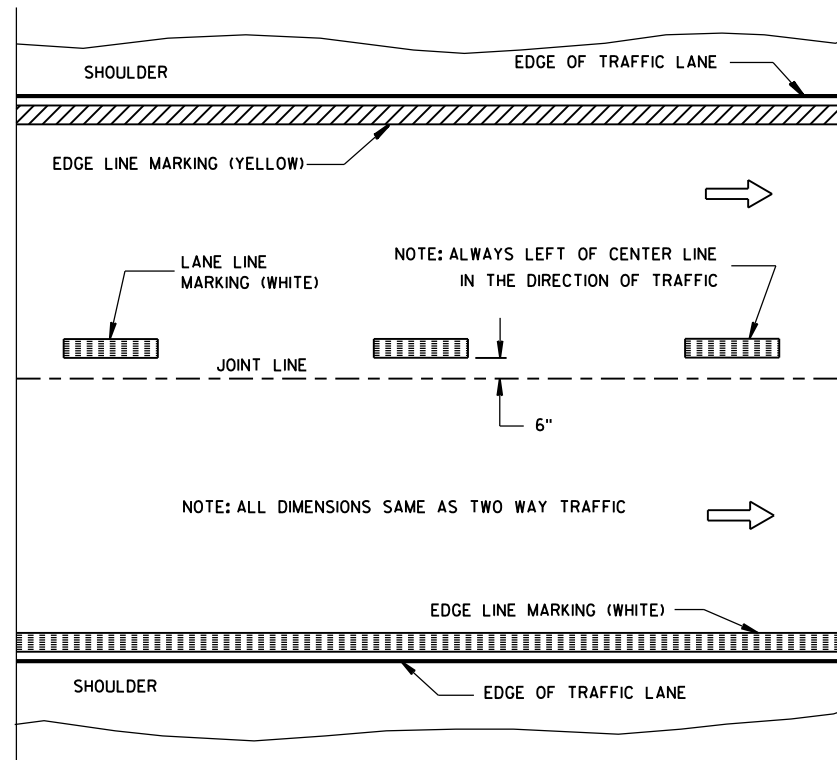
3-2014  
DATE

FHWA

/S/ Travis Fettes  
STATE TRAFFIC ENGINEER OF DESIGN

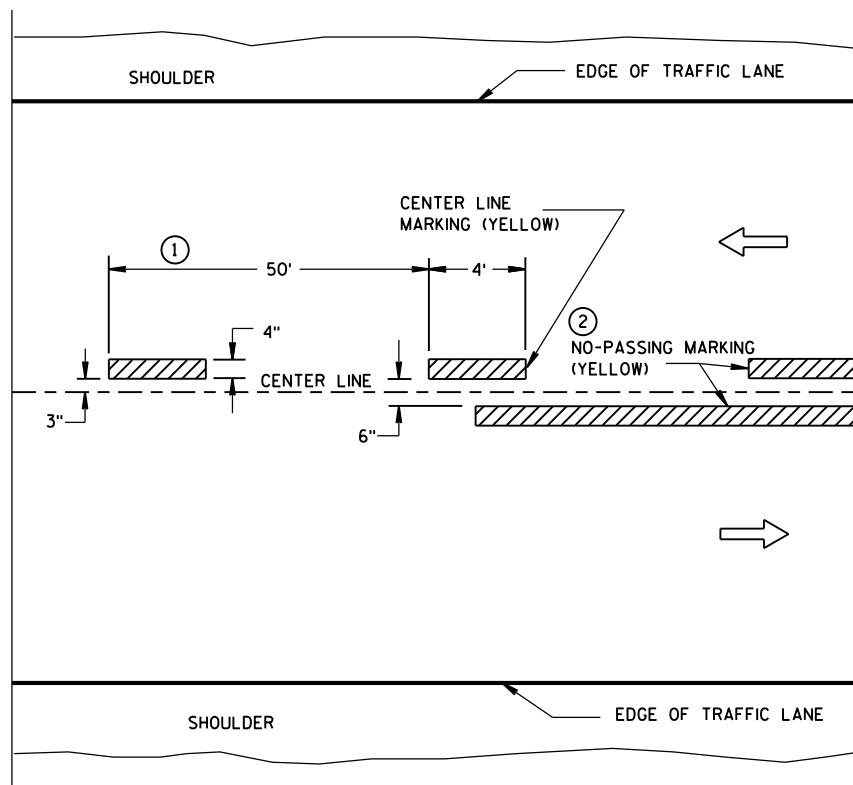


TWO WAY TRAFFIC

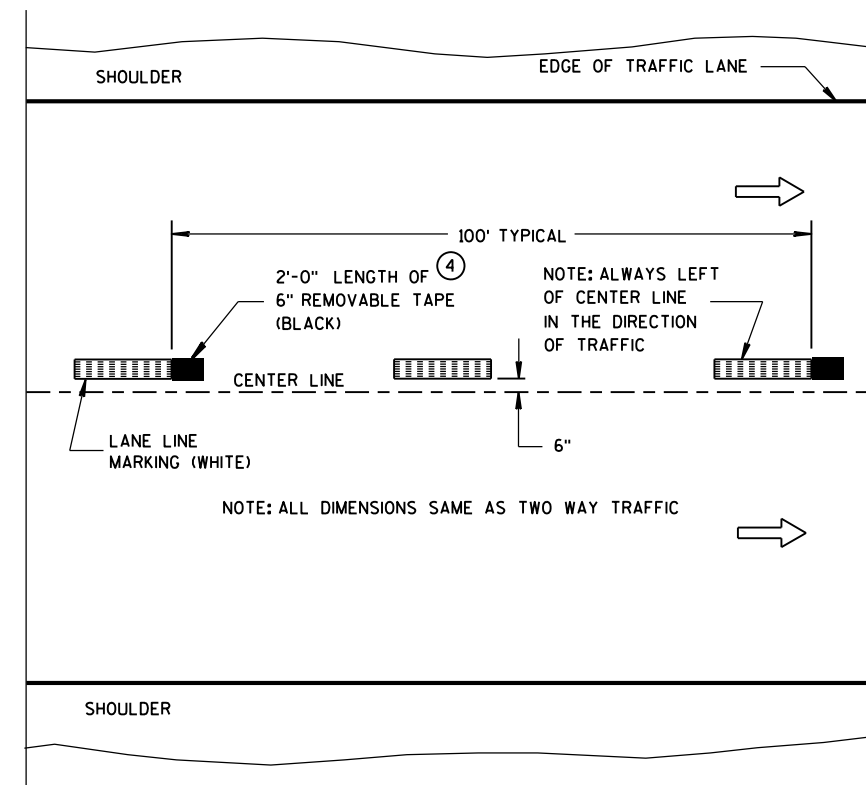


ONE WAY TRAFFIC

## PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING  
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

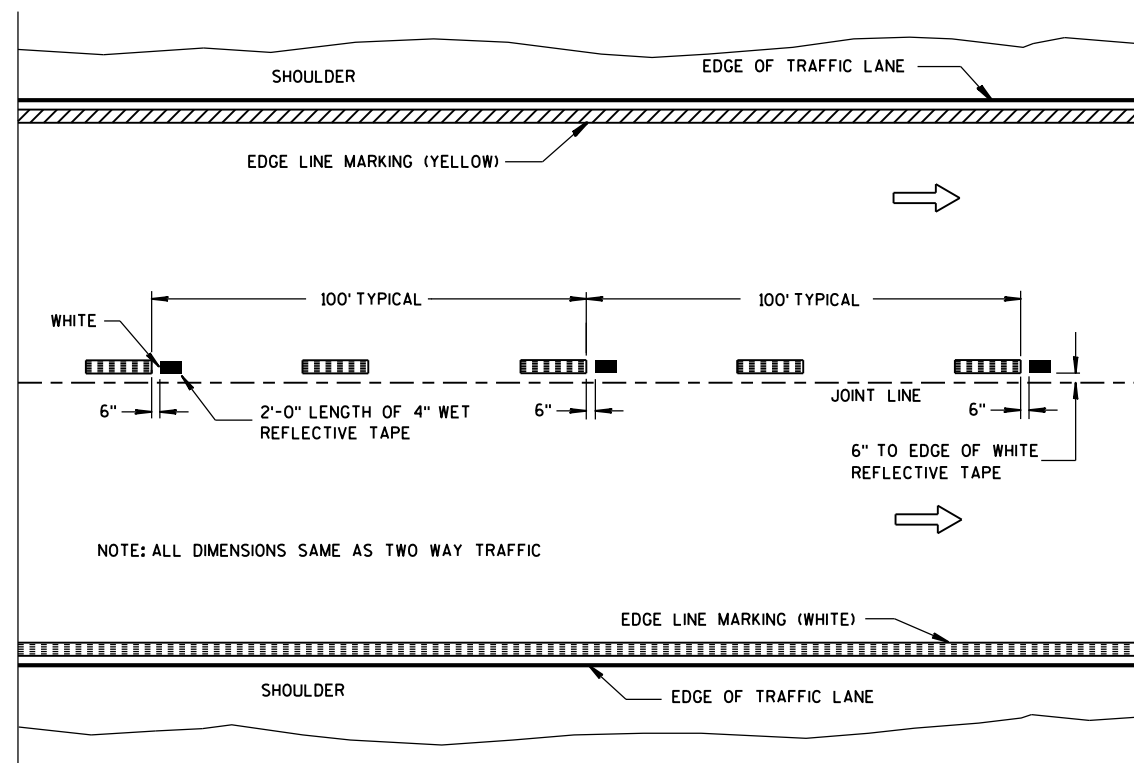
## GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

## NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO  
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

## LEGEND

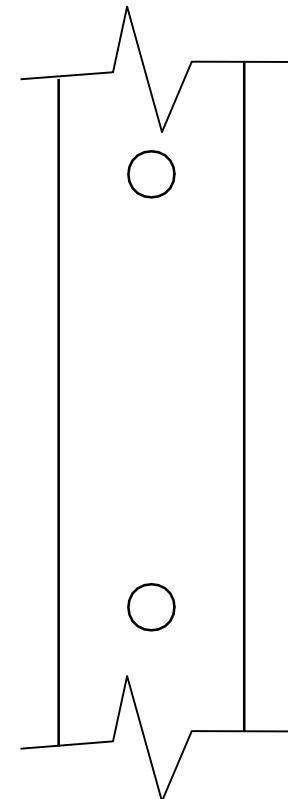
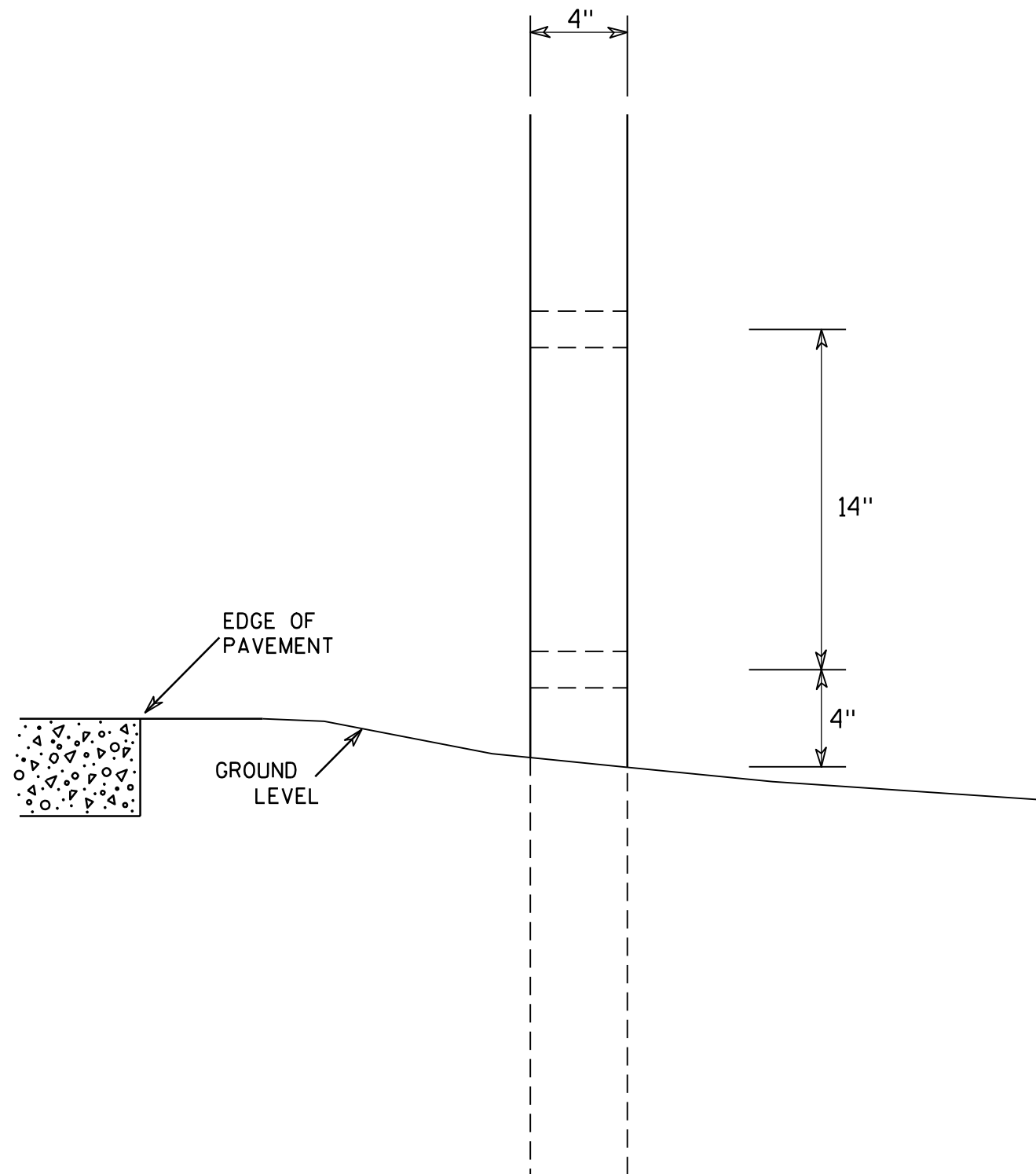
- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING  
(MAINLINE)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
5-13-2013  
DATE  
FHWA

/S/ Travis Feltes  
STATE TRAFFIC ENGINEER



SIDE VIEW

# GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

## 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO: 8785-00-71

HWY: CTH O

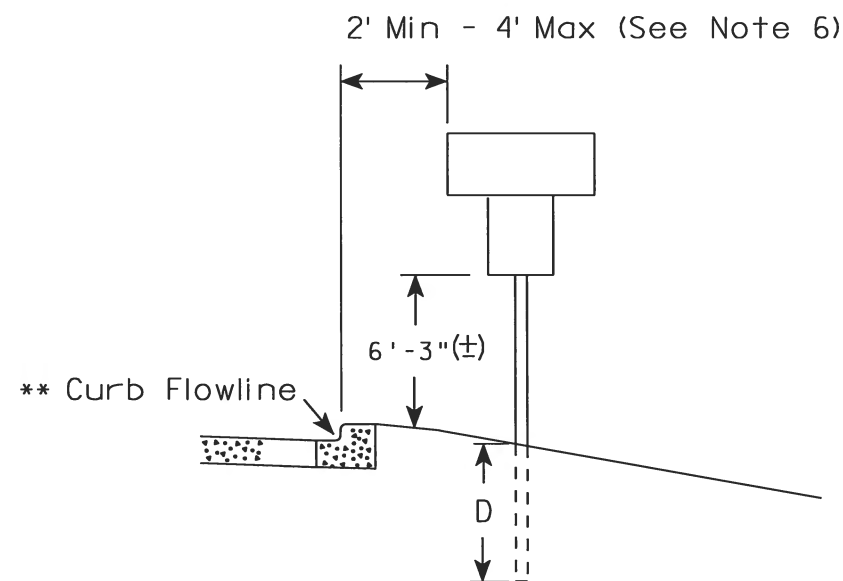
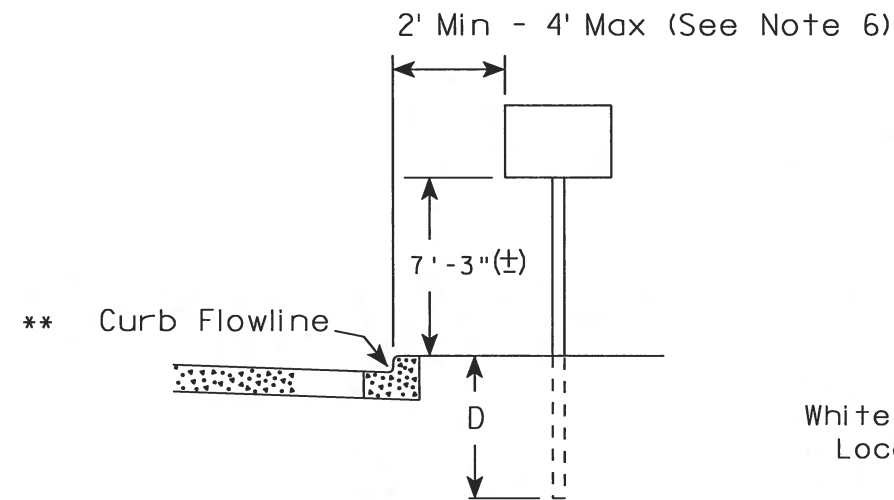
COUNTY: RUSK

SHEET NO:

E

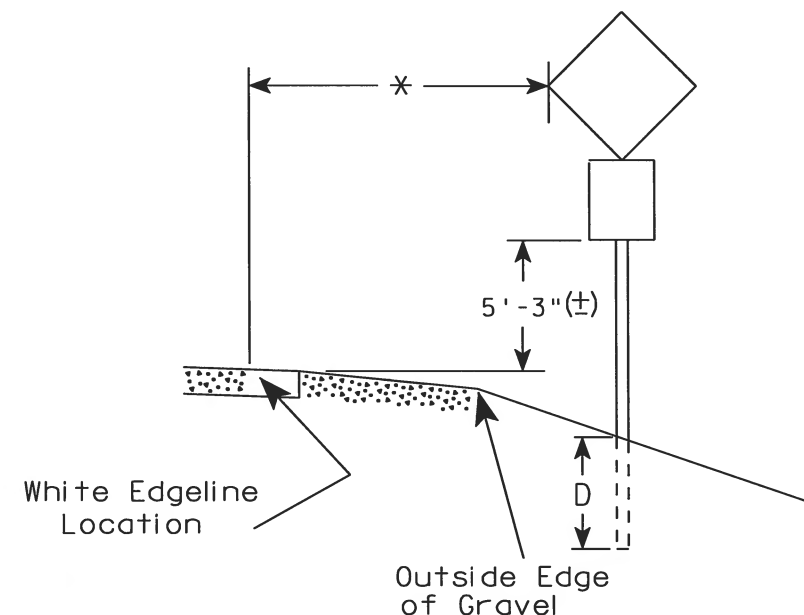
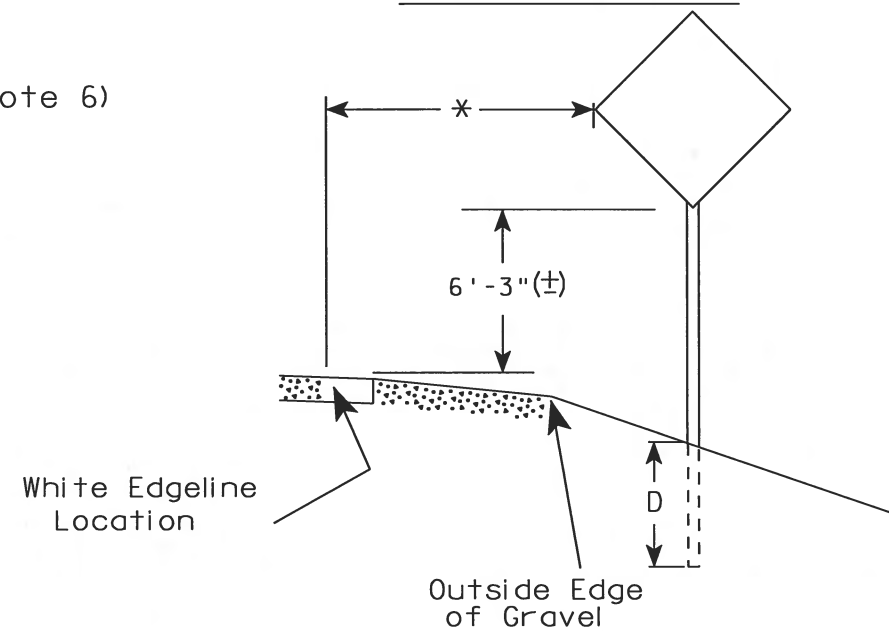


## URBAN AREA



✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

## RURAL AREA (See Note 2)



✱ 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

### POST EMBEDMENT DEPTH

| Area of Sign Installation<br>( Sq. Ft. ) | D<br>( Min ) |
|--|--------------|
| 20 or Less                               | 4'           |
| Greater than 20                          | 5'           |

### GENERAL NOTES

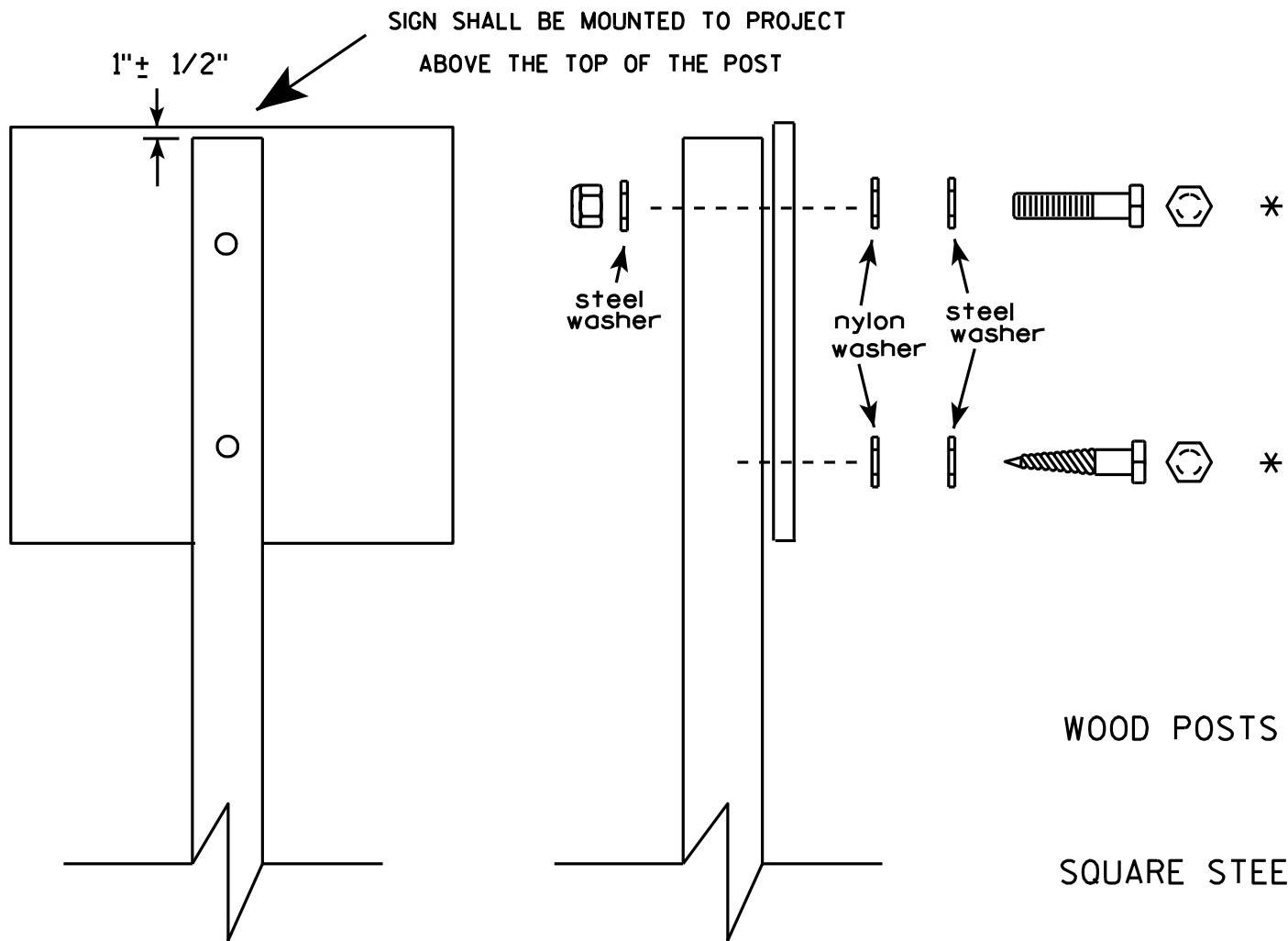
1. Signs wider than 4 feet, 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 11/12/14 PLATE NO. A4-3.19

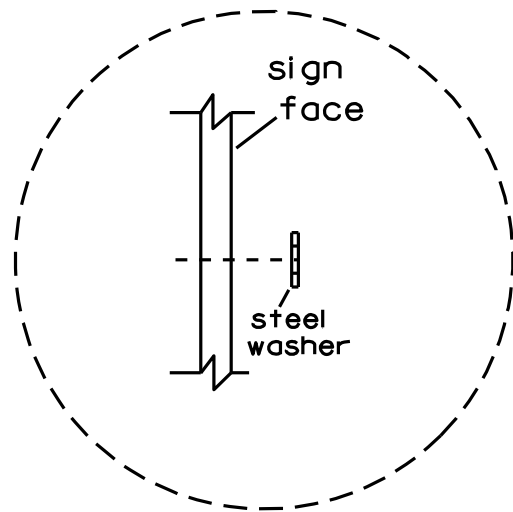


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

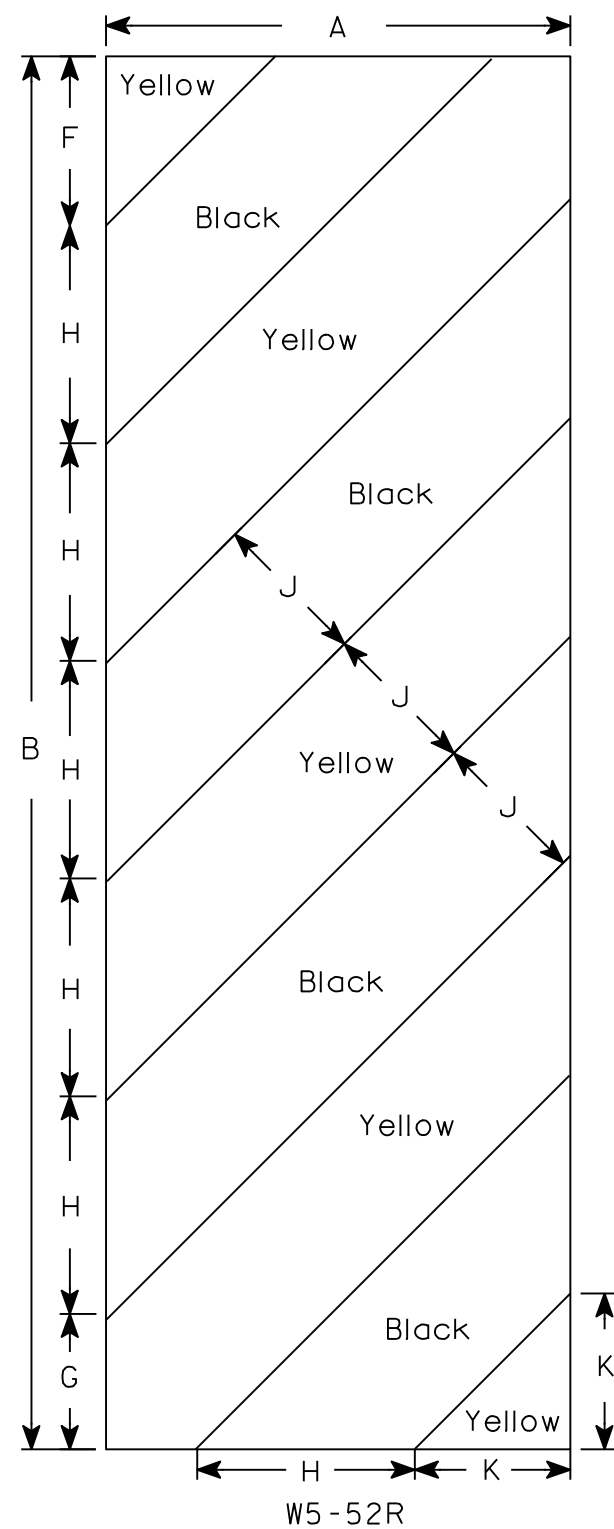
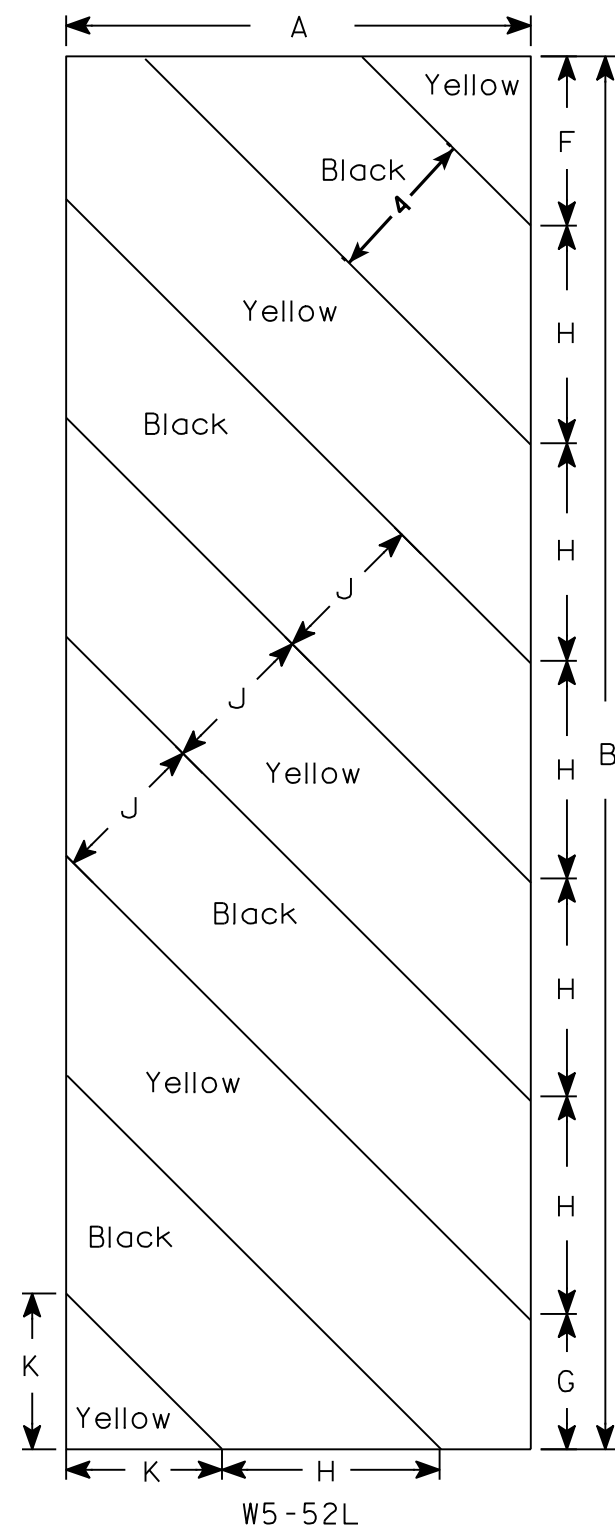
- WOOD POSTS (4" x 4" or 4" x 6")  
LAG SCREWS - 3/8" X 3"  
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")  
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts  
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -  
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

|                                  |   |
|----------------------------------|---|
| ATTACHMENT OF SIGNS<br>TO POSTS  |   |
| WISCONSIN DEPT OF TRANSPORTATION |   |
| APPROVED                         | <i>Matthew R. Rauch</i><br>For State Traffic Engineer |
| DATE 3/23/10                     | PLATE NO. A4-8.7                                      |



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - Yellow  
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. Alternate colors of stripes as shown.

| SIZE | A  | B  | C | D | E | F     | G     | H     | I   | J | K      | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area<br>sq. ft. |
|------|----|----|---|---|---|-------|-------|-------|-----|---|--------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| 1    |    |    |   |   |   |       |       |       |     |   |        |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |                 |
| 2S   | 12 | 36 |   |   |   | 4 3⁄8 | 3 1⁄2 | 5 5⁄8 | 45° | 4 | 4      |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 3.0             |
| 2M   | 12 | 36 |   |   |   | 4 3⁄8 | 3 1⁄2 | 5 5⁄8 | 45° | 4 | 4      |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 3.0             |
| 3    | 18 | 54 |   |   |   | 6     | 5 1⁄2 | 8 1⁄2 | 45° | 6 | 6 5⁄16 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 6.75            |
| 4    |    |    |   |   |   |       |       |       |     |   |        |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |                 |
| 5    |    |    |   |   |   |       |       |       |     |   |        |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |                 |

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

\$PRNAME\$  
U:\42-0948.00 - Rusk County, CTH 0 over Devils Creek\BRIDGE\420948 CP.dgn

DATE: 12-11-2014

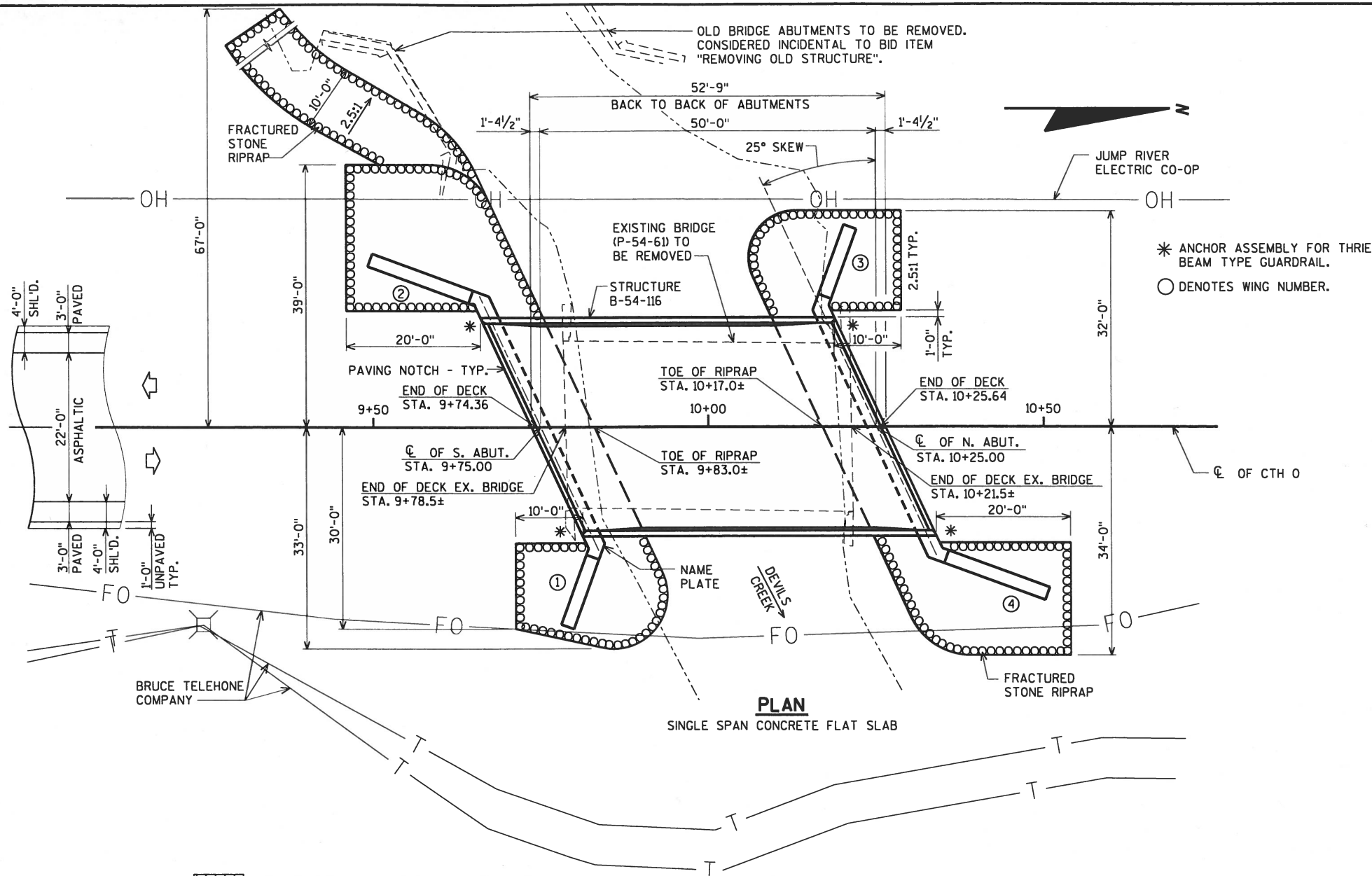
DATE: 12-15-2014

CHECKED BY: KLV

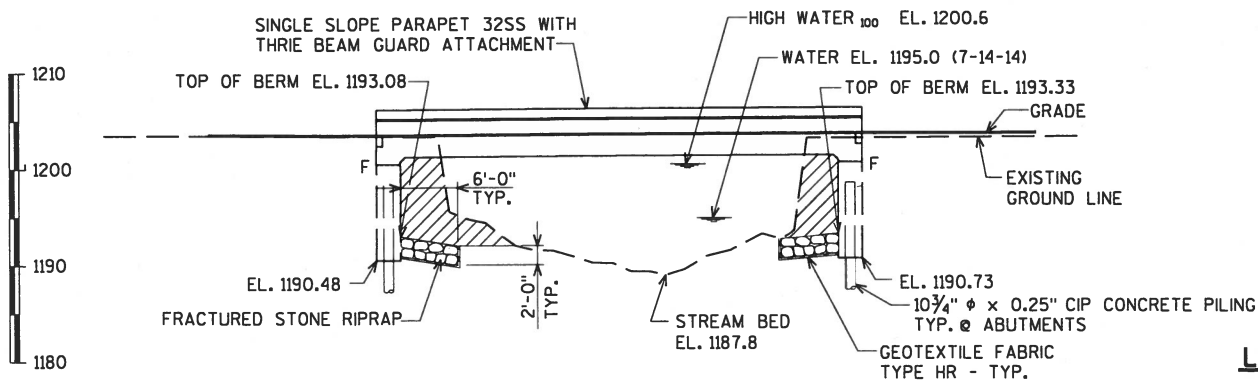
BACK CHECKED BY: KLV

CORRECTED BY: CJM

8



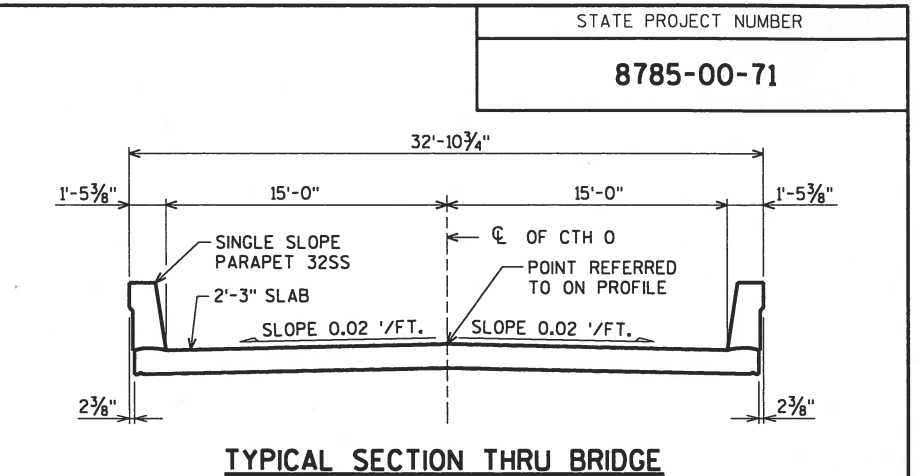
COST OF EXCAVATION IN THE HATCHED AREAS SHALL BE INCLUDED IN THE CONTRACT LUMP SUM PRICE FOR "EXCAVATION FOR STRUCTURES BRIDGES B-54-116".



**ELEVATION**  
(NORMAL TO C OF RIVER)

**LIST OF DRAWINGS**

1. GENERAL PLAN
2. QUANTITIES AND NOTES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT WING 1 DETAILS
6. SOUTH ABUTMENT WING 2 DETAILS
7. NORTH ABUTMENT
8. NORTH ABUTMENT WING 3 DETAILS
9. NORTH ABUTMENT WING 4 DETAILS
10. ABUTMENT BILL OF BARS
11. SUPERSTRUCTURE
12. SUPERSTRUCTURE DETAILS
13. SINGLE SLOPE PARAPET 32SS



**TYPICAL SECTION THRU BRIDGE**

**DESIGN DATA**

**LIVE LOAD:**

DESIGN LOADING: HL-93  
INVENTORY RATING FACTOR: 1.10  
OPERATING RATING FACTOR: 1.42  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 "/S.F.

**MATERIAL PROPERTIES:**

CONCRETE MASONRY { SUPERSTRUCTURE  $f'_c = 4,000$  p.s.i.  
ALL OTHER  $f'_c = 3,500$  p.s.i.  
HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60)  $f_y = 60,000$  p.s.i.

**HYDRAULIC DATA:**

**100 YEAR FLOOD**

DRAINAGE AREA = 21.1 sq. mi.  
WATERWAY AREA = 420 sq. ft.  
 $V = 5.7$  f.p.s.  
 $Q_{100} = 2,400$  c.f.s.  
HIGH WATER<sub>100</sub> EL. 1200.6  
HIGH WATER<sub>2</sub> EL. 1196.1  
RDWY. OVERFLOW = N/A  
SCOUR CRITICAL CODE = 8  
NAVD 88 DATUM

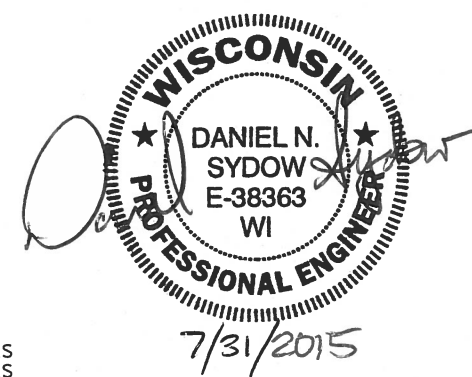
**FOUNDATION DATA:**

ABUTMENTS TO BE SUPPORTED ON 10 3/4 inch diameter by 0.25 inch thick CIP CONCRETE PILING (WITH PILE POINTS) DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 100 TONS + PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA. ESTIMATED LENGTH 40'-0".

\*THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

**TRAFFIC DATA:**

A.D.T. = 300 (2016)  
A.D.T. = 400 (2036)  
R.D.S. = 65 M.P.H.



BRIDGE OFFICE CONTACT:  
WILLIAM DREHER  
(608)-266-8489

CONSULTANT CONTACT:  
DAN SYDOW  
(715)-834-3161

|   |         |                   |               |
|---|---------|-------------------|---------------|
| NO.   | DATE    | REVISION          | BY            |
| ORIGINAL PLANS PREPARED BY<br><b>AYRES ASSOCIATES</b> 3433 Oakwood Hills Parkway<br>Eau Claire, WI 54701<br>www.AyresAssociates.com |         |                   |               |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION  |         |                   |               |
| ACCEPTED <i>William C. Dreher</i> SDR   |         | 08/26/15<br>DATE  |               |
| CHIEF STRUCTURES DESIGN ENGINEER  |         |                   |               |
| <b>STRUCTURE B-54-116</b>   |         |                   |               |
| CTH 0 OVER DEVILS CREEK   |         |                   |               |
| COUNTY  | RUSK    | TOWN/CITY/VILLAGE | ATLANTA       |
| DESIGN SPEC.<br>AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS  |         |                   |               |
| DESIGNED BY   | JWZ     | DESIGN CKD.       | CJO           |
| DRAWN BY  | CJM/CLS | PLANS CKD.        | DNS           |
| <b>GENERAL PLAN</b>   |         |                   | SHEET 1 OF 13 |

\$PRFNAME\$  
U:\42-0948.00 - Rusk County, CTH 0 over Devils Creek\BRIDGE\420948 GP.dgn

STATE PROJECT NUMBER

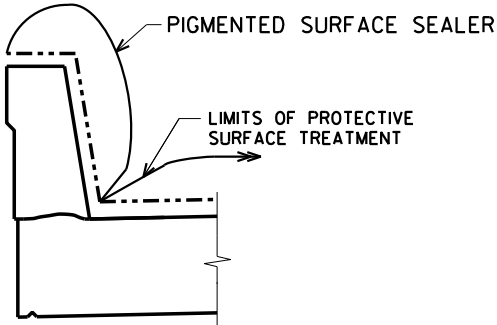
8785-00-71

TOTAL ESTIMATED QUANTITIES

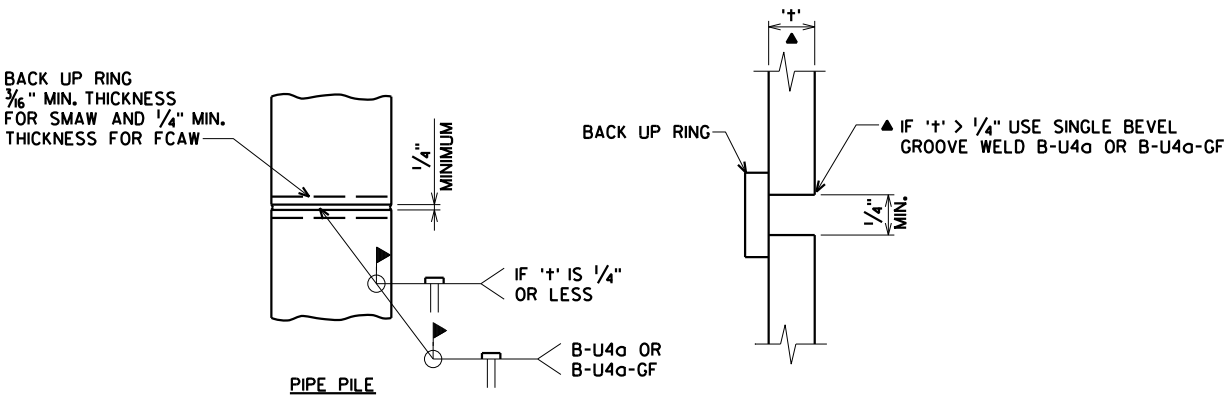
| BID ITEM NUMBER | BID ITEMS  | UNIT | S. ABUT. | N. ABUT. | SUPER. | TOTAL       |
|-----------------|--|------|----------|----------|--------|-------------|
| 203.0600.S      | REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STATION 10+00 | LS   | -----    | -----    | -----  | 1           |
| 206.1000        | EXCAVATION FOR STRUCTURES BRIDGES B-54-116                             | LS   | -----    | -----    | -----  | 1           |
| 210.0100        | BACKFILL STRUCTURE   | CY   | 375      | 385      | -----  | 760         |
| 502.0100        | CONCRETE MASONRY BRIDGES   | CY   | 59       | 59       | 159    | 277         |
| 502.3200        | PROTECTIVE SURFACE TREATMENT   | SY   | -----    | -----    | 180    | 180         |
| 502.3210        | PIGMENTED SURFACE SEALER   | SY   | -----    | -----    | 45     | 45          |
| 505.0400        | BAR STEEL REINFORCEMENT HS STRUCTURES                                  | LB   | 2,890    | 2,910    | -----  | 5,800       |
| 505.0600        | BAR STEEL REINFORCEMENT HS COATED STRUCTURES                           | LB   | 2,310    | 2,310    | 27,310 | 31,930      |
| 516.0500        | RUBBERIZED MEMBRANE WATERPROOFING                                      | SY   | 16       | 16       | -----  | 32          |
| 550.0500        | PILE POINTS  | EACH | 14       | 14       | -----  | 28          |
| 550.2104        | PILING CIP CONCRETE 10 3/4" x 0.25-INCH                                | LF   | 560      | 560      | -----  | 1,120       |
| 612.0406        | PIPE UNDERDRAIN WRAPPED 6-INCH   | LF   | 85       | 85       | -----  | 170         |
| 614.0150        | ANCHOR ASSEMBLIES FOR STEEL BEAM GUARD                                 | EACH | -----    | -----    | 4      | 4           |
| 645.0120        | GEOTEXTILE FABRIC TYPE HR  | SY   | 215      | 150      | -----  | 365         |
| SPV.0035        | FRACTURED STONE RIPRAP   | CY   | 120      | 80       | -----  | 200         |
|                 |  |      |          |          |        |             |
|                 |  |      |          |          |        |             |
|                 | NON-BID ITEMS  |      |          |          |        |             |
|                 | FILLER   | SIZE | -----    | -----    | -----  | 1/2" & 3/4" |
|                 |  |      |          |          |        |             |
|                 |  |      |          |          |        |             |

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.  
BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.  
THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE.  
JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.  
THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH FRACTURED STONE RIPRAP AND GEOTEXTILE FABRIC TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.  
SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS OTHERWISE APPROVED BY THE ENGINEER.  
THE EXISTING GROUND LINE SHALL BE THE UPPER LIMIT FOR EXCAVATION FOR STRUCTURES.  
THE EXISTING STRUCTURE, P-54-61, TO BE REMOVED, IS A SINGLE SPAN STEEL DECK GIRDER BRIDGE 43.0 FEET OVERALL LENGTH WITH A 25.3' CLEAR ROADWAY WIDTH.  
AT BACKFACE OF ABUTMENTS ALL EXCAVATED VOLUME NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE.  
PROTECTIVE SURFACE TREATMENT IS TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET.



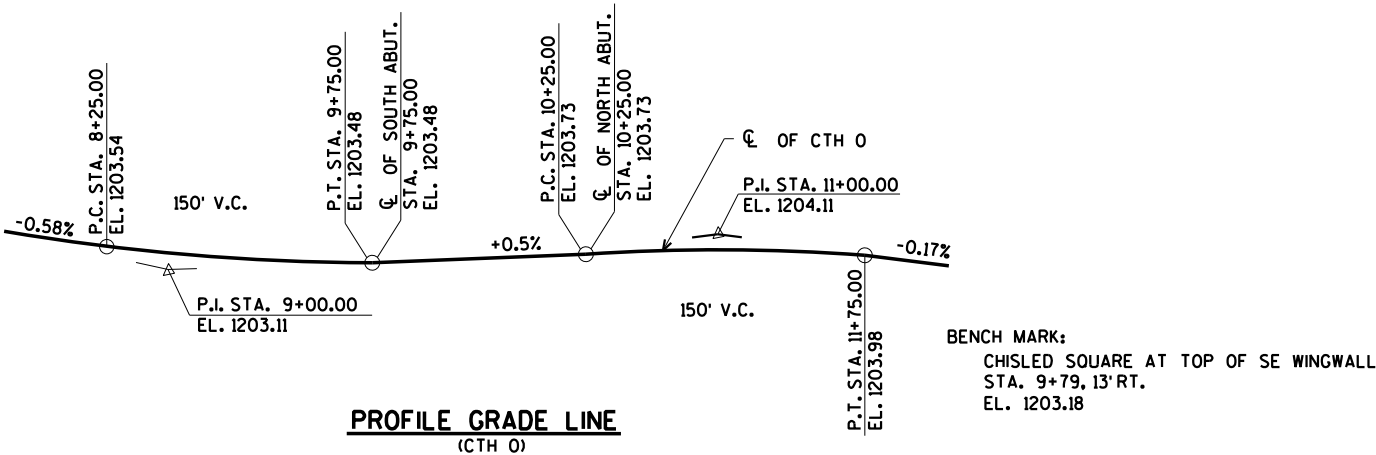
SURFACE TREATMENT DETAIL



PILE SPLICING DETAIL

CAST-IN-PLACE PILE SHELL MATERIAL SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

CIP PILE WELD DETAIL



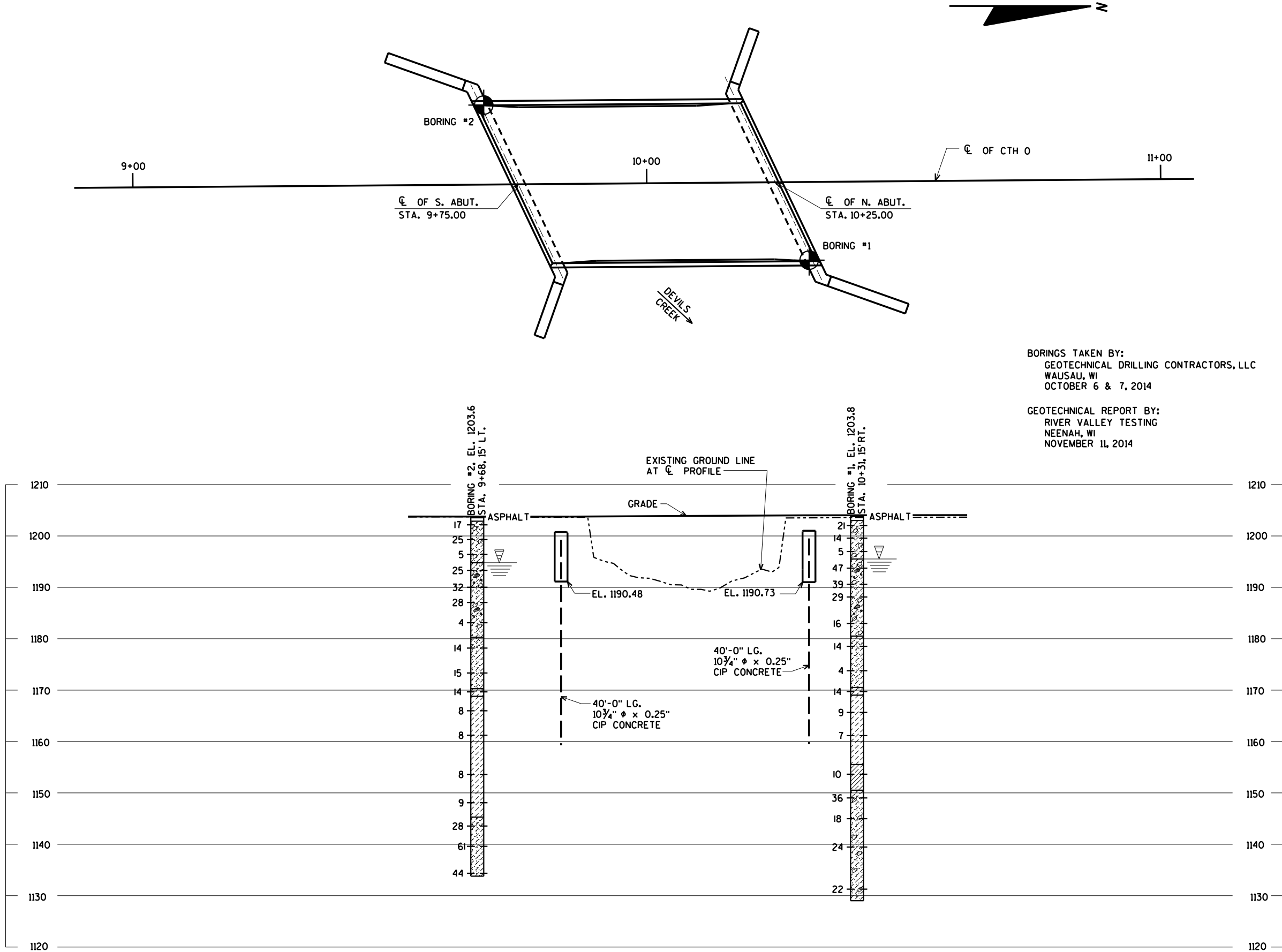
PROFILE GRADE LINE  
(CTH 0)

| NO.  | DATE | REVISION        | BY |
|--|------|-----------------|----|
|  |      |                 |    |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |      |                 |    |
| STRUCTURE B-54-116                                 |      |                 |    |
| DRAWN BY CJM                                       |      | PLANS CK'D. CJM |    |
| QUANTITIES AND NOTES                               |      | SHEET 2 OF 13   |    |

ORIGINAL PLANS PREPARED BY  
**AYRES ASSOCIATES**  
3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
www.AyresAssociates.com

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8



BORINGS TAKEN BY:  
GEOTECHNICAL DRILLING CONTRACTORS, LLC  
WAUSAU, WI  
OCTOBER 6 & 7, 2014

GEOTECHNICAL REPORT BY:  
RIVER VALLEY TESTING  
NEENAH, WI  
NOVEMBER 11, 2014

STATE PROJECT NUMBER

8785-00-71

ABBREVIATIONS

F — FINE M — MEDIUM C — COARSE  
WS — WEATHERED SO — SOUND

MATERIAL SYMBOLS

TOPSOIL SILT SANDSTONE  
SAND PEAT LIMESTONE  
GRAVEL CLAY IGNEOUS ROCK

LEGEND OF PROBING

PROBING NO.  
STA.  
ELEVATION  
7 AVERAGE BLOWS PER FOOT  
REFUSAL 95/6

95/6=95 BLOWS FOR 6"  
PENETRATION  
PROBING TAKEN WITH  
A 350# WT.  
FALLING 18" ON A 2"  
O.D. POINT.

LEGEND OF BORING

ELEV. BORING NO.  
STA.

UNCONFINED STRENGTH 7.7  
BLOWS PER FT. USING 140# WT. FALLING 30"

WASH SAMPLE

SHELBY TUBE — S.T.

GROUND WATER ELEVATION

NO GROUND WATER OBSERVED ABOVE THIS ELEVATION

SANDY GRAVEL  
F. BOULDERS OR COBBLES  
SAND  
SILTY CLAY  
SO  
LIMESTONE

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A Cased OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

8

| NO.  | DATE | REVISION      | BY              |
|--|------|---------------|-----------------|
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |      |               |                 |
| STRUCTURE B-54-116                                 |      |               |                 |
| DRAWN BY   |      | CJM           | PLANS CK'D. CJM |
| SUBSURFACE EXPLORATION                             |      | SHEET 3 OF 13 |                 |



VARIES FROM 9'-8" TO 10'-0"

2 SPA. @ 3'-3" = 6'-6" A404

1'-6"

7 SPA. @ 1'-1" = 7'-7" A803 B.F.

3'-3" ±

CL.

3"

CL.

2'-6"

2'-0"

GEOTEXTILE FABRIC TYPE HR

FRACTURED STONE RIPRAP

TOP OF BERM EL. 1192.98

6'-0"

A501

F.F. OF ABUTMENT

TOP OF PILE EL. 1198.70

A803

A502

4" x 3/4" FILLER

3/4" BEVEL

A505

CL. OF S. ABUT.

1'-3"

1'-3"

2'-6"

4"

18" RUBBERIZED MEMBRANE WATERPROOFING

A506 BARS MAY BE PLACED AFTER ABUT. IS POURED BUT BEFORE CONC. HAS SET. IMBED BARS 1'-0".

EXCAVATE OR FILL TO BOTTOM OF ABUTMENT BEFORE DRIVING PILES.

7 SPA. @ 1'-1" = 7'-7" A502 F.F.

UTMENT TO BE SUPPORTED ON  
 1/4" φ x 0.25" C.I.P. PILING (WITH  
 E POINTS) WITH A REQUIRED DRIVING  
 RESISTANCE OF 100 TONS PER PILE.  
 ESTIMATED LENGTH 40'-0".

**TYPICAL SECTION THRU BODY**

⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. SEE DETAIL ON SHEET 5.

● OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

● KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

▲ 18" RUBBERIZED MEMBRANE WATERPROOFING  
TO EXTEND FROM BRIDGE SEAT TO TOP OF  
WING.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE.  
F.F. DENOTES FRONT FACE.  
E.F. DENOTES EACH FACE.

ORIGINAL PLANS PREPARED BY

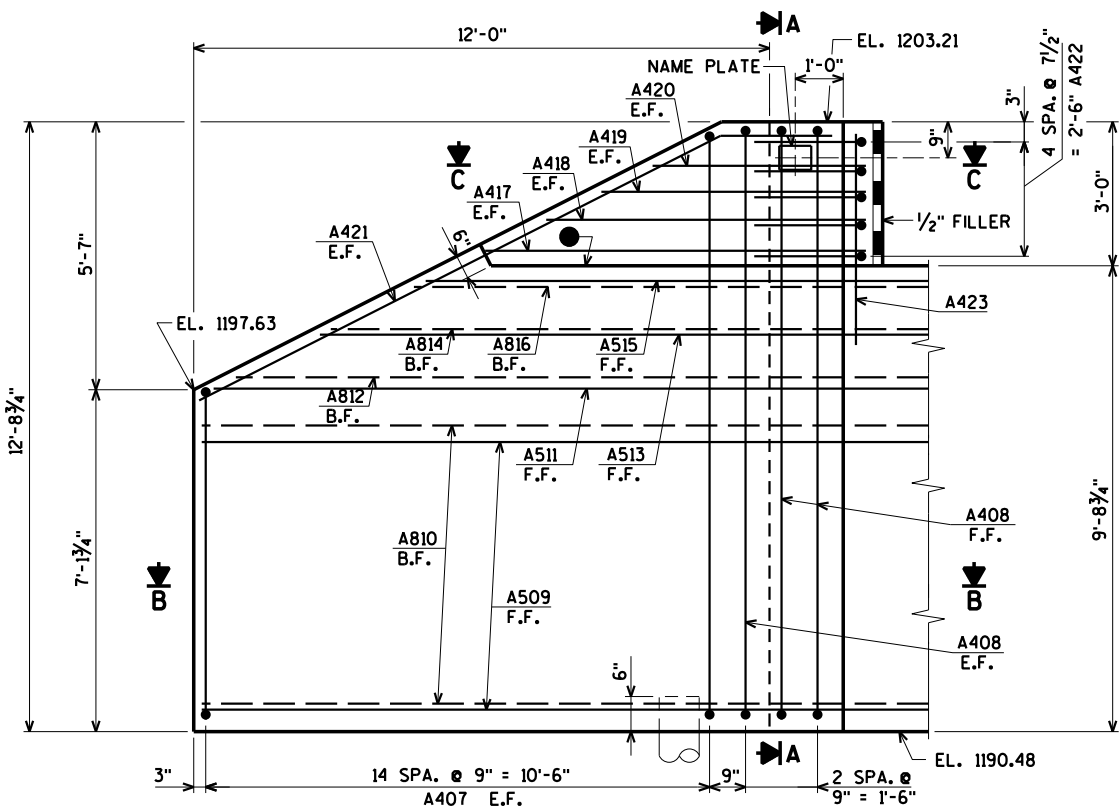
**AVRES**  
**ASSOCIATES**

**3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
www.AyresAssociates.com**

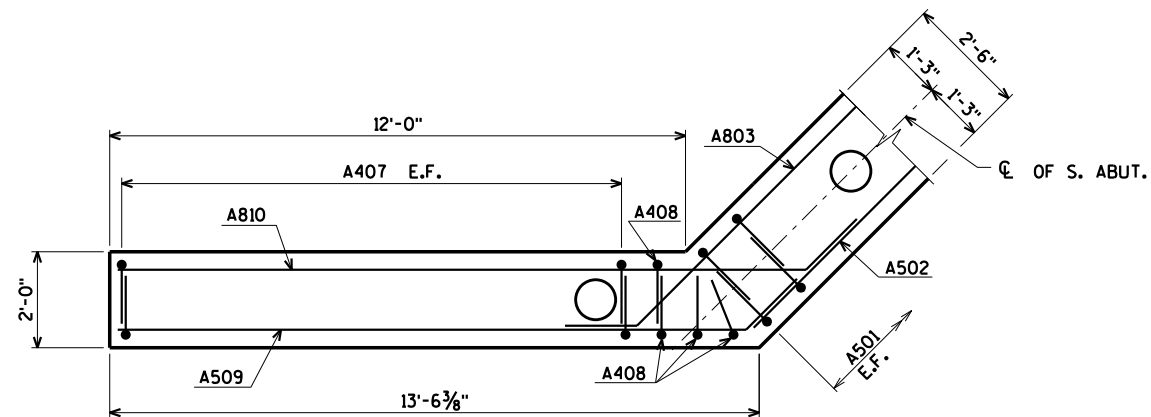
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| NO.  | DATE | REVISION     | BY                     |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |      |              |                        |
| STRUCTURE B-54-116                                 |      |              |                        |
|  |      | DRAWN<br>BY  | CLS PLANS<br>CK'D. CJM |
| SOUTH<br>ABUTMENT                                  |      | SHEET 4 OF 1 |                        |

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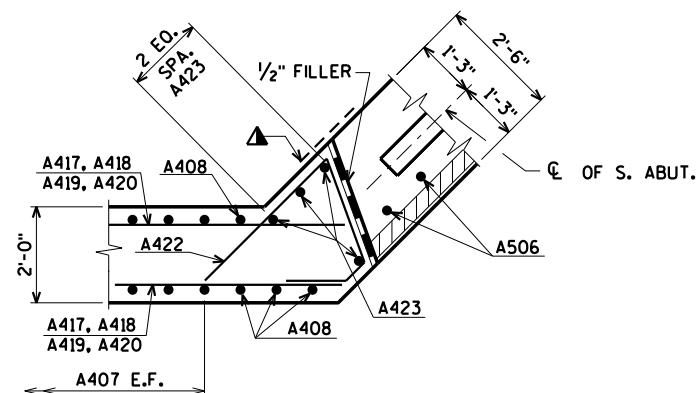
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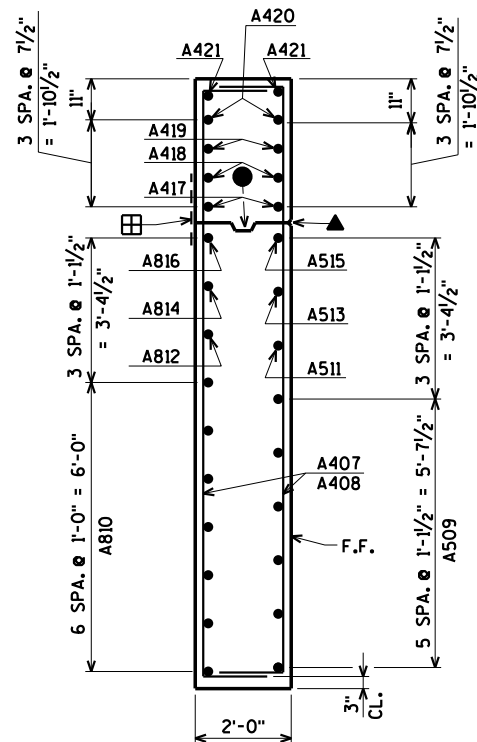
ELEVATION - WING 1



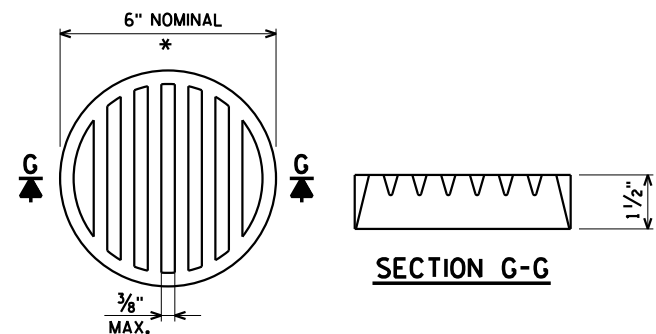
SECTION B



SECTION C



SECTION A



\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

RODENT SHIELD DETAIL

- ▲ 3/4" 'V' GROOVE ON F.F. OF WING WALL - NOT REQUIRED IF CONST. JT. IS NOT USED.
  - OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".
  - ▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BEAM SEAT TO TOP OF WINGWALL.
  - ▣ 18" RUBBERIZED MEMBRANE WATERPROOFING ON BACK FACE. NOT REQUIRED IF CONST. JT. IS NOT USED.
- B.F. DENOTES BACK FACE.  
F.F. DENOTES FRONT FACE.  
E.F. DENOTES EACH FACE.

ORIGINAL PLANS PREPARED BY  
**AYRES ASSOCIATES**  
3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
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| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |      |          |                 |
| STRUCTURE B-54-116                                 |      |          |                 |
| DRAWN BY   |      | CLS      | PLANS CK'D. CJM |
| SOUTH ABUTMENT<br>WING 1 DETAILS                   |      |          | SHEET 5 OF 13   |

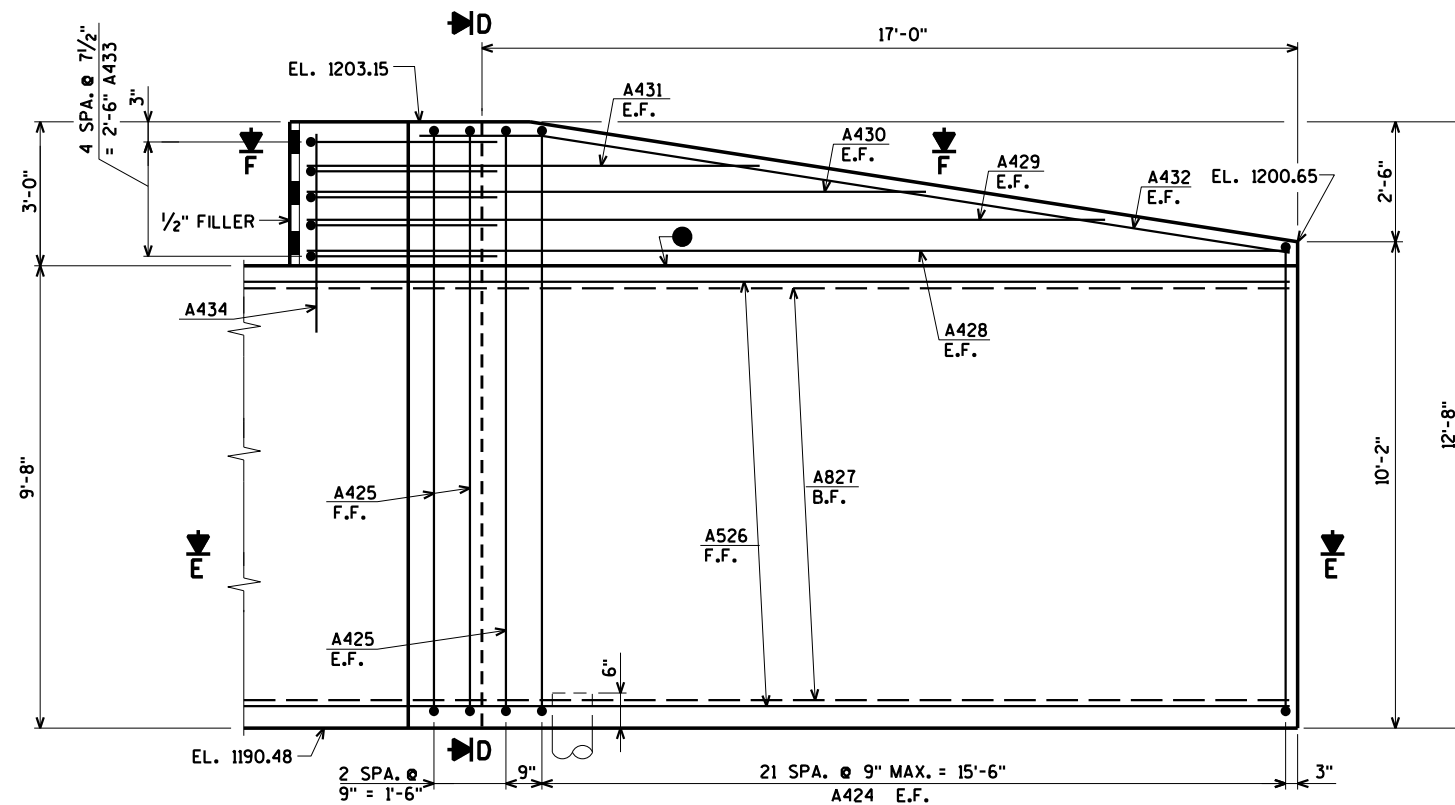
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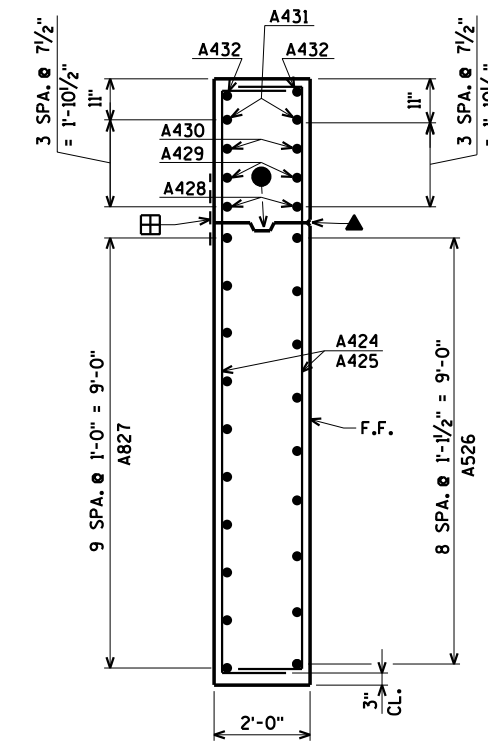
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STATE PROJECT NUMBER

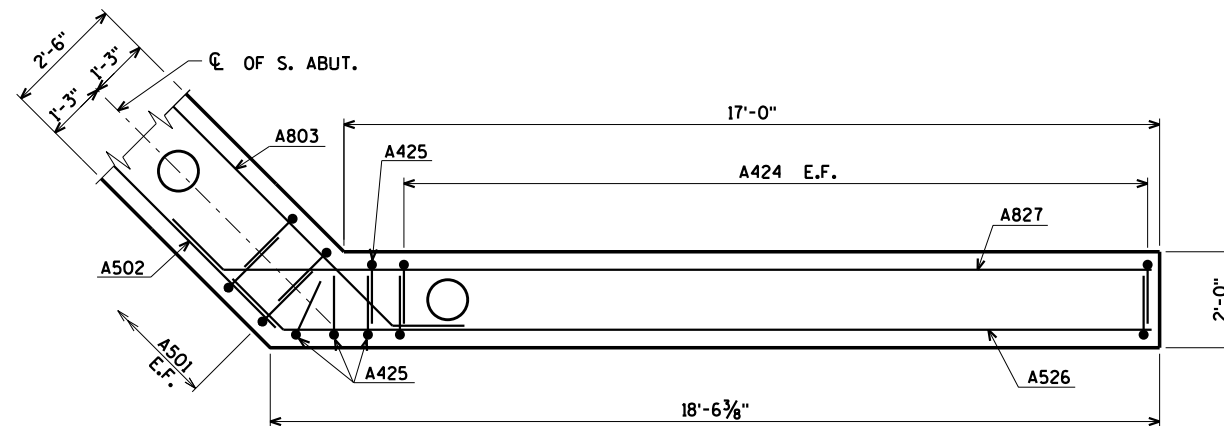
8785-00-71



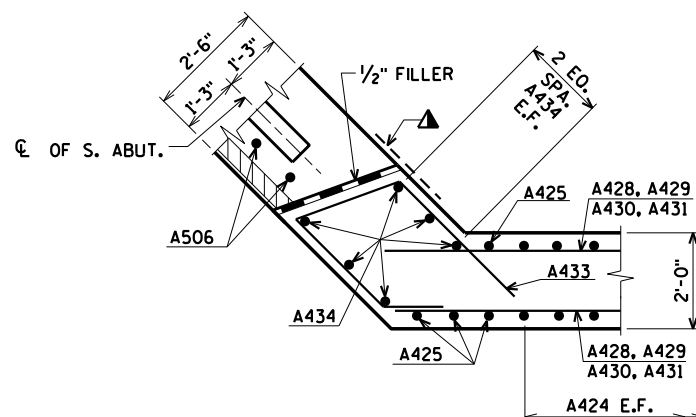
ELEVATION - WING 2



SECTION D



SECTION E



SECTION F

- ▲ 3/4" 'V' GROOVE ON F.F. OF WING WALL - NOT REQUIRED IF CONST. JT. IS NOT USED.
- OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".
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- ▣ 18" RUBBERIZED MEMBRANE WATERPROOFING ON BACK FACE. NOT REQUIRED IF CONST. JT. IS NOT USED.
- B.F. DENOTES BACK FACE.  
F.F. DENOTES FRONT FACE.  
E.F. DENOTES EACH FACE.

ORIGINAL PLANS PREPARED BY  
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| STRUCTURE B-54-116                                 |      |          |                 |
| DRAWN BY   |      | CLS      | PLANS CK'D. CJM |
| SOUTH ABUTMENT<br>WING 2 DETAILS                   |      |          | SHEET 6 OF 13   |

[illegible]

**TYPICAL SECTION THRU BODY**

⊖ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN. FOR DETAIL SEE SHEET 8.

● OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

● KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".

▲ 18" RUBBERIZED MEMBRANE WATERPROOFING  
TO EXTEND FROM BRIDGE SEAT TO TOP OF  
WING.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE.  
F.F. DENOTES FRONT FACE.  
E.F. DENOTES EACH FACE.

ORIGINAL PLANS PREPARED BY

**AVRES**  
**ASSOCIATES**

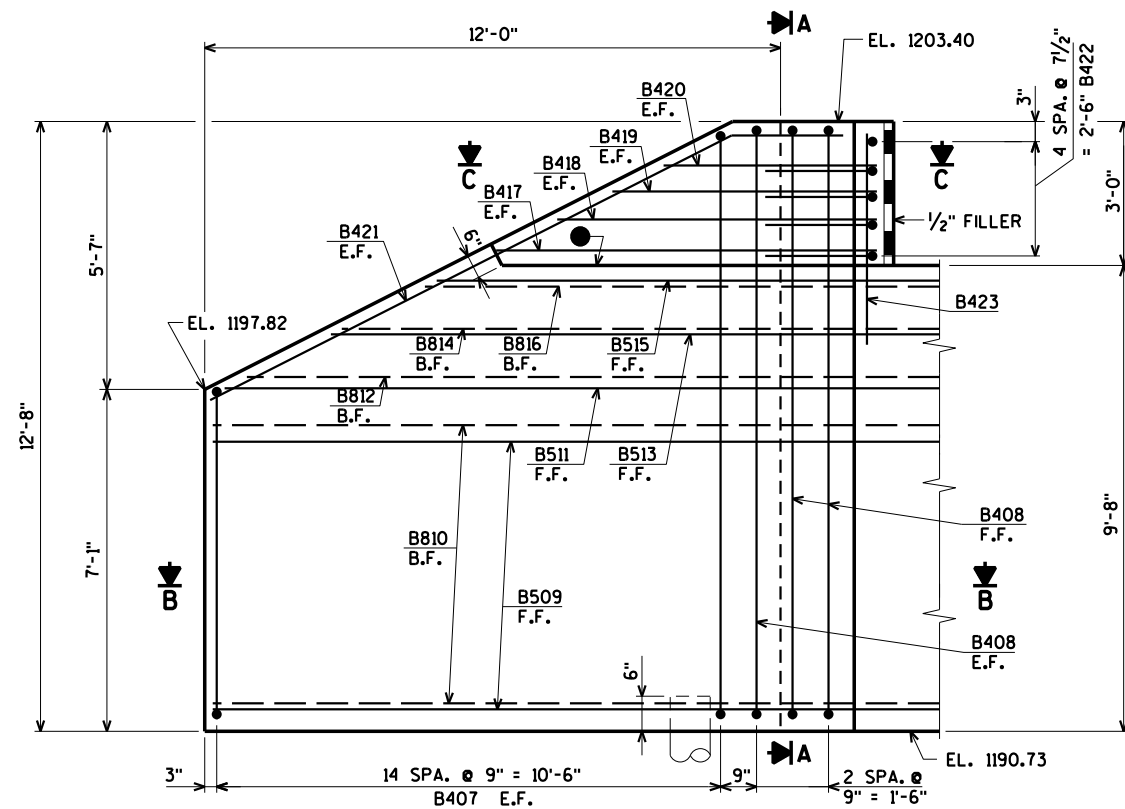
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| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |      |              |                        |
| STRUCTURE B-54-116                                 |      |              |                        |
|  |      | DRAWN<br>BY  | CLS PLANS<br>CK'D. CJM |
| NORTH<br>ABUTMENT                                  |      | SHEET 7 OF 1 |                        |

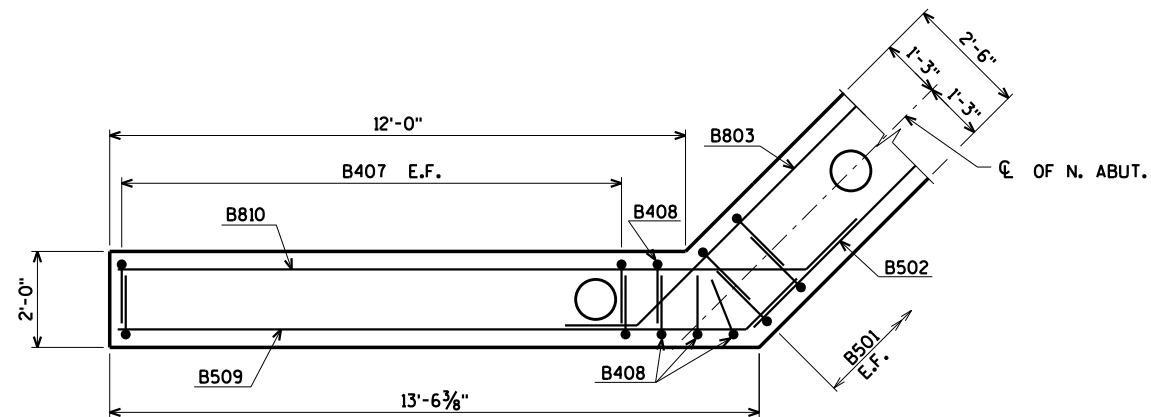
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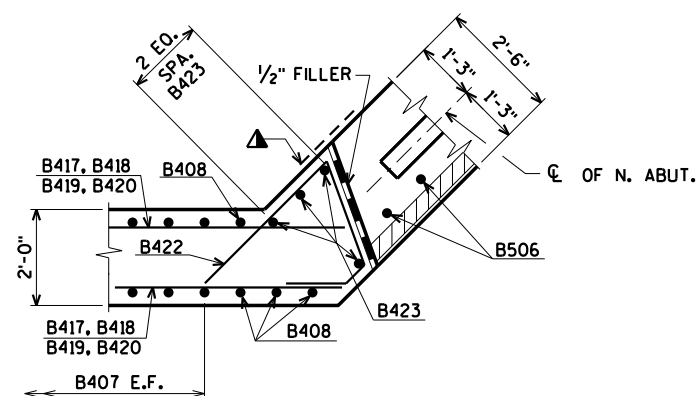
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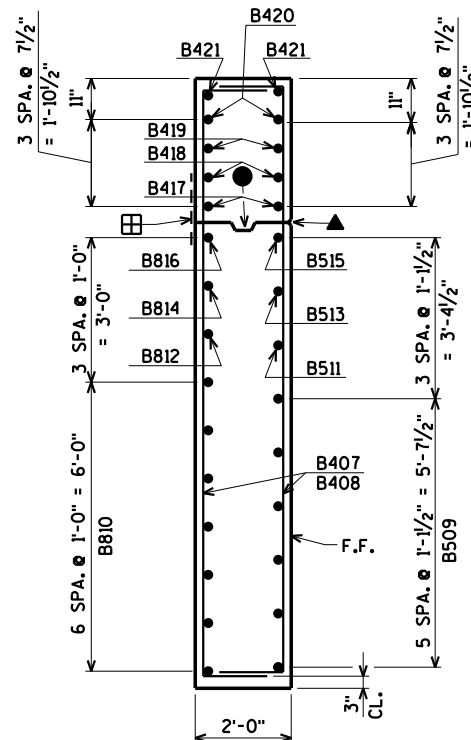
ELEVATION - WING 3



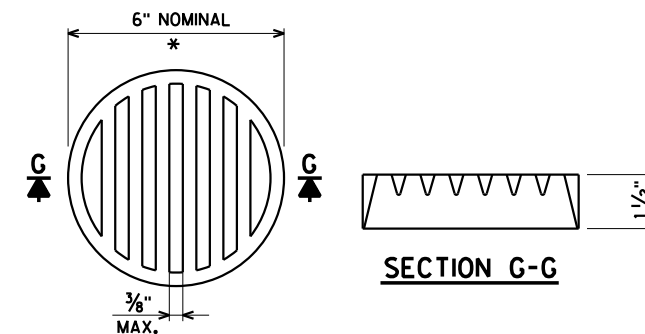
SECTION B



SECTION C



SECTION A



\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 x 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

RODENT SHIELD DETAIL

- ▲ 3/4" 'V' GROOVE ON F.F. OF WING WALL - NOT REQUIRED IF CONST. JT. IS NOT USED.
- OPT. KEYED CONST. JOINT - FORMED BY A BEVELED 2" x 6".
- ▲ 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BEAM SEAT TO TOP OF WINGWALL.
- ▣ 18" RUBBERIZED MEMBRANE WATERPROOFING ON BACK FACE. NOT REQUIRED IF CONST. JT. IS NOT USED.

B.F. DENOTES BACK FACE.  
F.F. DENOTES FRONT FACE.  
E.F. DENOTES EACH FACE.

ORIGINAL PLANS PREPARED BY  
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| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |      |          |                 |
| STRUCTURE B-54-116                                 |      |          |                 |
| DRAWN BY   |      | CLS      | PLANS CK'D. CJM |
| NORTH ABUTMENT<br>WING 3 DETAILS                   |      |          | SHEET 8 OF 13   |



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| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |      |              |                        |
| STRUCTURE B-54-116                                 |      |              |                        |
|  |      | DRAWN<br>BY  | CLS PLANS<br>CK'D. CJM |
| y<br>NORTH ABUTMENT<br>WING 4 DETAILS              |      | SHEET 9 OF 1 |                        |

BILL OF BARS - NORTH ABUTMENT

| BAR NO. | COATED BAR | NO. REO'D. | LENGTH | BENT BAR | BUNDLED | BAR SERIES   |
|---------|------------|------------|--------|----------|---------|--|
|         |            |            |        |          |         | 2,910 <sup>#</sup> UNCOATED<br>2,310 <sup>#</sup> COATED |
|         |            |            |        |          |         | LOCATION   |
| B501    |            | 80         | 10-8   | X        |         | BODY VERT. E.F.  |
| B502    |            | 9          | 40-2   |          |         | BODY HORIZ. F.F.   |
| B803    |            | 18         | 26-4   | X        |         | BODY HORIZ. B.F.   |
| B404    |            | 33         | 2-9    | X        |         | BODY TIES  |
| B505    |            | 40         | 7-5    | X        |         | BODY VERT. TOP   |
| B506    | X          | 35         | 2-0    |          |         | BODY DOWELS  |
| B407    | X          | 30         | 11-10  | X        | ⊗       | WING 3 VERT. E.F.  |
| B408    | X          | 4          | 14-8   | X        |         | WING 3 VERT. E.F.  |
| B509    | X          | 6          | 14-9   | X        |         | WING 3 HORIZ. F.F.                                       |
| B810    | X          | 7          | 16-3   | X        |         | WING 3 HORIZ. B.F.                                       |
| B511    | X          | 1          | 14-9   | X        |         | WING 3 HORIZ. F.F.                                       |
| B812    | X          | 1          | 15-10  | X        |         | WING 3 HORIZ. B.F.                                       |
| B513    | X          | 1          | 12-5   | X        |         | WING 3 HORIZ. F.F.                                       |
| B814    | X          | 1          | 13-10  | X        |         | WING 3 HORIZ. B.F.                                       |
| B515    | X          | 1          | 10-3   | X        |         | WING 3 HORIZ. F.F.                                       |
| B816    | X          | 1          | 11-11  | X        |         | WING 3 HORIZ. B.F.                                       |
| B417    | X          | 2          | 7-6    |          |         | WING 3 HORIZ. E.F.                                       |
| B418    | X          | 2          | 5-11   |          |         | WING 3 HORIZ. E.F.                                       |
| B419    | X          | 2          | 5-2    |          |         | WING 3 HORIZ. E.F.                                       |
| B420    | X          | 2          | 3-9    |          |         | WING 3 HORIZ. E.F.                                       |
| B421    | X          | 2          | 14-4   | X        |         | WING 3 DIAG. E.F.  |
| B422    | X          | 5          | 7-0    | X        |         | WING 3 HORIZ.  |
| B423    | X          | 4          | 4-6    |          |         | WING 3 VERT.   |
| B424    | X          | 44         | 13-5   | X        | ⊗       | WING 4 VERT. E.F.  |
| B425    | X          | 4          | 14-9   | X        |         | WING 4 VERT. E.F.  |
| B526    | X          | 9          | 19-9   | X        |         | WING 4 HORIZ. F.F.                                       |
| B827    | X          | 10         | 21-3   | X        |         | WING 4 HORIZ. B.F.                                       |
| B428    | X          | 2          | 18-3   |          |         | WING 4 HORIZ. E.F.                                       |
| B429    | X          | 2          | 15-1   |          |         | WING 4 HORIZ. E.F.                                       |
| B430    | X          | 2          | 11-1   |          |         | WING 4 HORIZ. E.F.                                       |
| B431    | X          | 2          | 7-2    |          |         | WING 4 HORIZ. E.F.                                       |
| B432    | X          | 2          | 18-4   | X        |         | WING 4 DIAG. E.F.  |
| B433    | X          | 5          | 9-8    | X        |         | WING 4 HORIZ.  |
| B434    | X          | 6          | 4-6    |          |         | WING 4 VERT.   |
|         |            |            |        |          |         |  |
|         |            |            |        |          |         |  |
|         |            |            |        |          |         |  |
|         |            |            |        |          |         |  |
|         |            |            |        |          |         |  |

E.F. DENOTES EACH FACE.

| BAR MARK | NO REQ'D.      | LENGTH           |
|----------|----------------|------------------|
| A407     | 2 SERIES OF 15 | 9'-2" TO 14'-8"  |
| A424     | 2 SERIES OF 22 | 12'-3" TO 14'-7" |
| B407     | 2 SERIES OF 15 | 9'-2" TO 14'-6"  |
| B424     | 2 SERIES OF 22 | 12'-2" TO 14'-8" |

VARIES FROM 6'-8" TO 12'-2" IN INCREMENTS OF 4/4"±

1'-4"

1'-4"

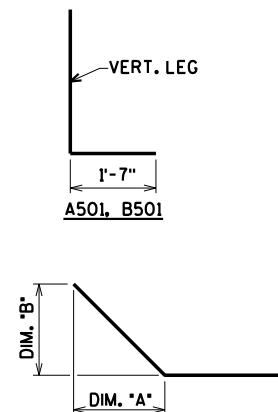
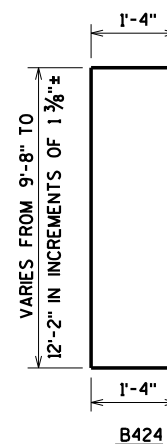
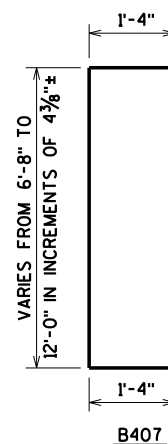
A407

VARIES FROM 9'-9" TO 12'-1" IN INCREMENTS OF 1/4"±

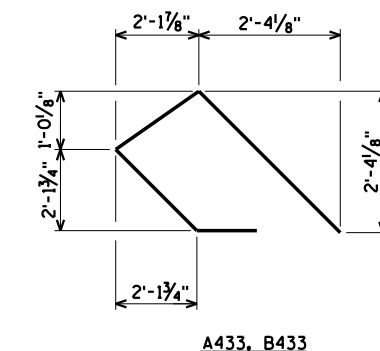
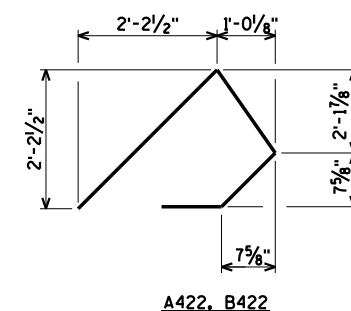
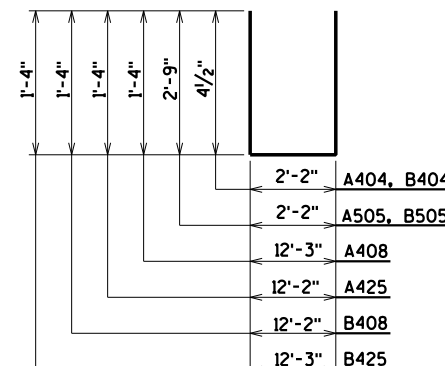
1'-4"

1'-4"

A424



| BAR NO. | DIM. "A"             | DIM. "B"             |
|---------|----------------------|----------------------|
| A803    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| A509    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| A810    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| A511    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| A812    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| A513    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| A814    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| A515    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| A816    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| A421    | 10'-10"              | 5'-6"                |
| A526    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| A827    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| A432    | 15'-10"              | 2'-5"                |
| B803    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| B509    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| B810    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| B511    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| B812    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| B513    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| B814    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| B515    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| B816    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| B421    | 10'-10"              | 5'-6"                |
| B526    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| B827    | 1'-0 $\frac{3}{4}$ " | 1'-0 $\frac{3}{4}$ " |
| B432    | 15'-10"              | 2'-5"                |

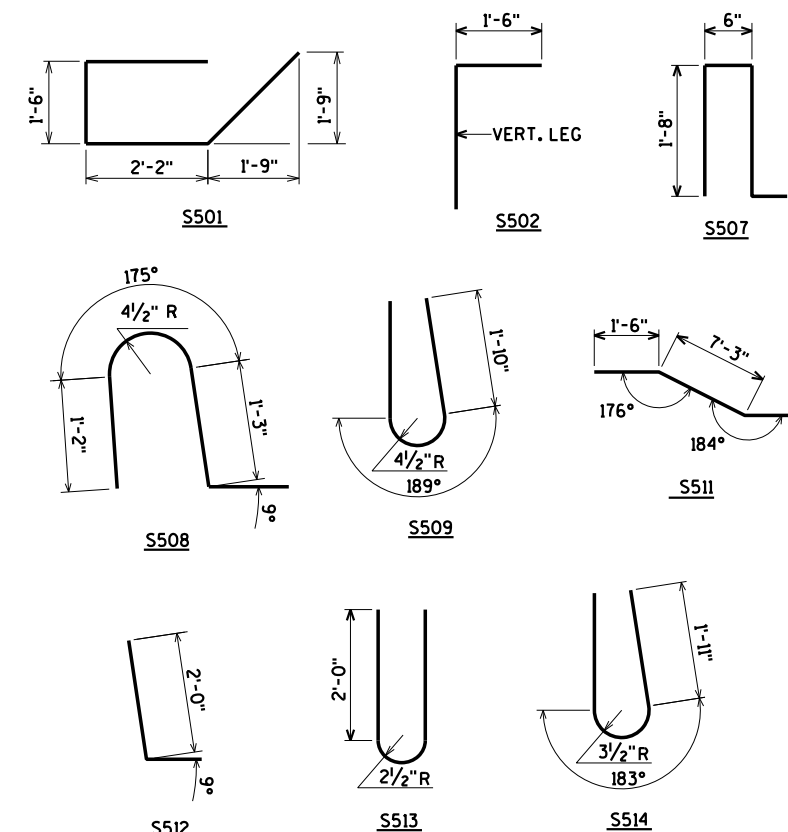




ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM.  
ANY TOLERANCES NECESSARY TO CORRECT  
CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

[illegible]

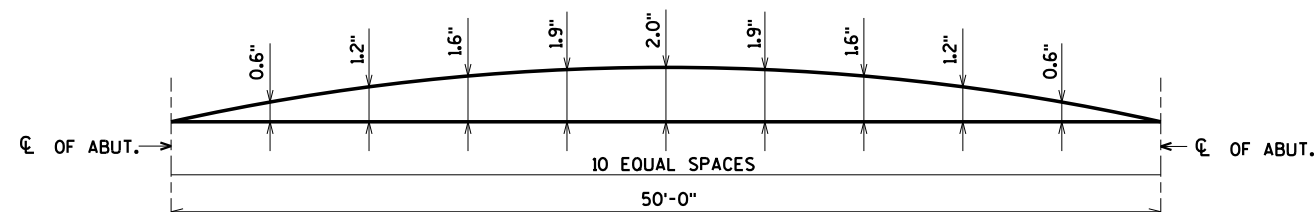
BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



|  |      |                |                 |
|--|------|----------------|-----------------|
|  |      |                |                 |
| NO.  | DATE | REVISION       | BY              |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |      |                |                 |
| STRUCTURE B-54-116                                 |      |                |                 |
| DRAWN BY   |      | CLS            | PLANS CK'D. CJK |
| SUPERSTRUCTURE                                     |      | SHEET 11 OF 13 |                 |



▲ DIMENSIONS MEASURED NORMAL TO  $\mathcal{C}$   
OF SUBSTRUCTURE.



### CAMBER DIAGRAM

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE C OF ABUTMENTS AND 5/10 POINTS TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR C.

### TOP OF DECK ELEVATIONS

| LOCATION        | € OF<br>S. ABUT. | 0.1     | 0.2     | 0.3     | 0.4     | 0.5     | 0.6     | 0.7     | 0.8     | 0.9     | € OF<br>N. ABUT. |
|-----------------|------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|------------------|
| W. EDGE OF SLAB | 1203.15          | 1203.17 | 1203.20 | 1203.22 | 1203.25 | 1203.27 | 1203.30 | 1203.32 | 1203.35 | 1203.37 | 1203.40          |
| € OF STRUCTURE  | 1203.48          | 1203.51 | 1203.53 | 1203.56 | 1203.58 | 1203.61 | 1203.63 | 1203.66 | 1203.68 | 1203.71 | 1203.73          |
| E. EDGE OF SLAB | 1203.21          | 1203.24 | 1203.26 | 1203.29 | 1203.31 | 1203.34 | 1203.36 | 1203.39 | 1203.41 | 1203.44 | 1203.46          |

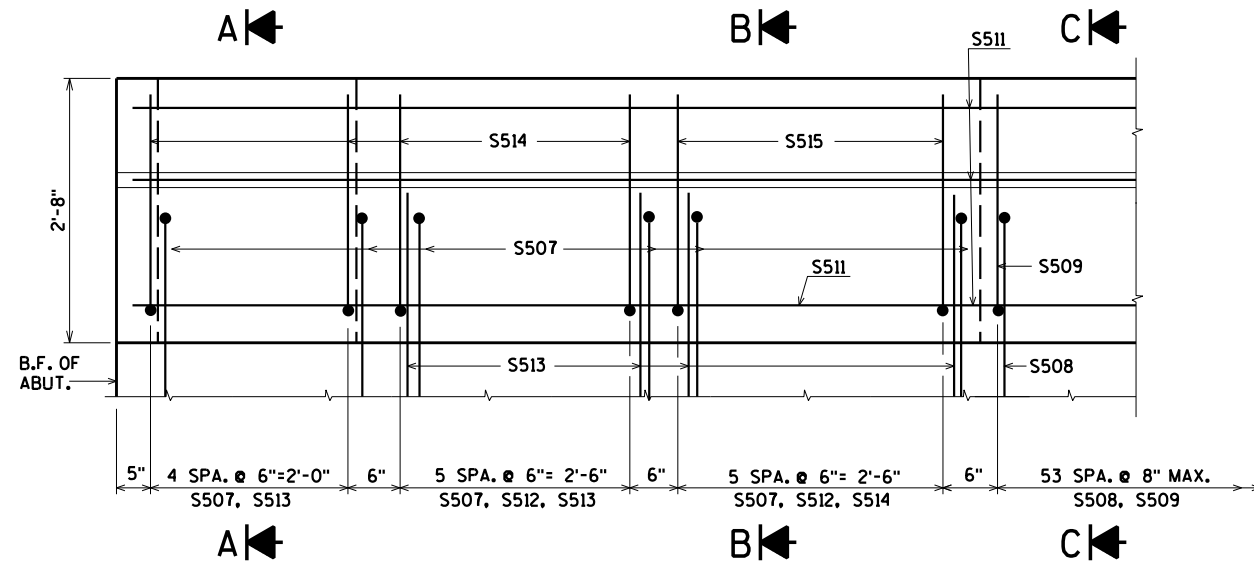
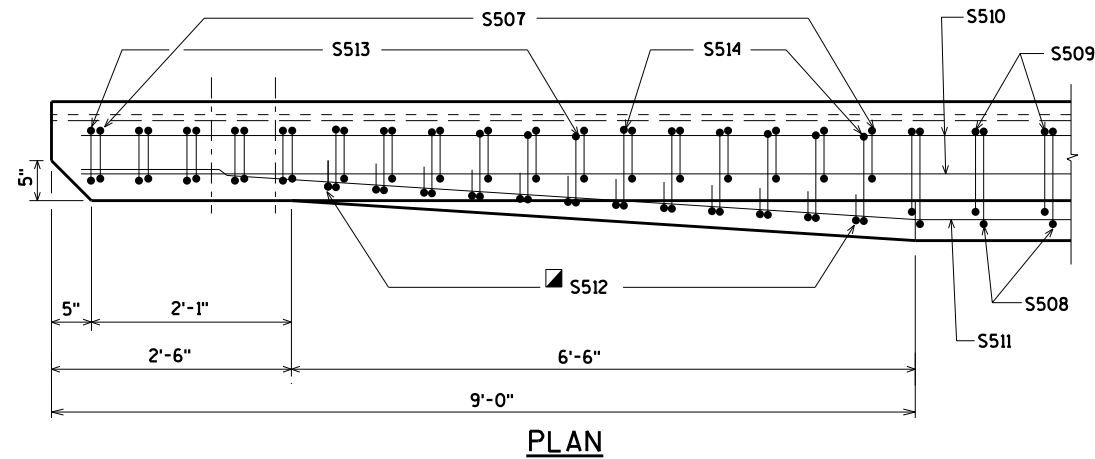
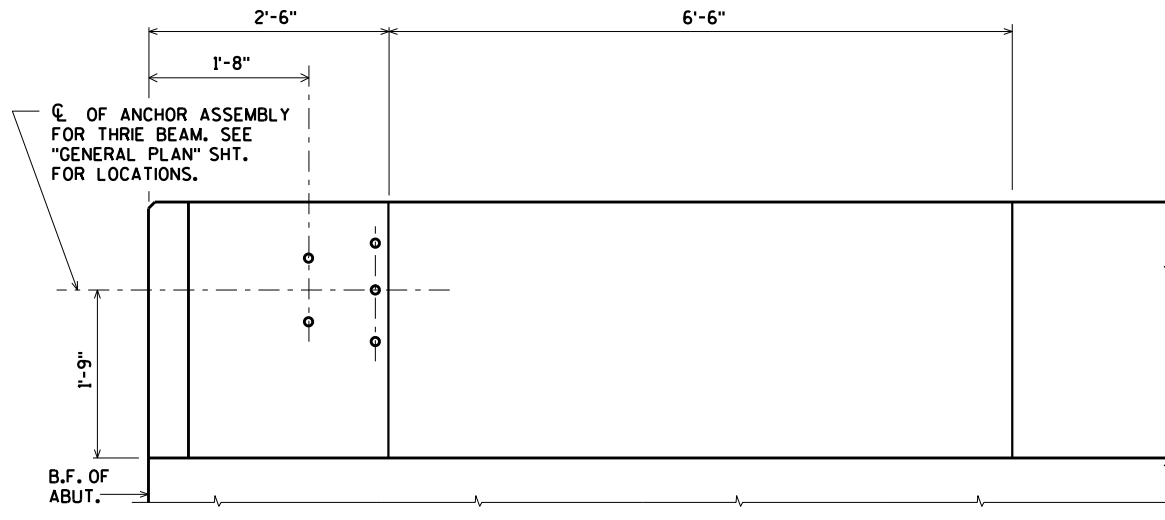
ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.

|  |      |                |     |
|--|------|----------------|-----|
|  |      |                |     |
| NO.  | DATE | REVISION       | BY  |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |      |                |     |
| STRUCTURE B-54-116                                 |      |                |     |
|  |      | DRAWN<br>BY    | CLC |
|  |      | PLANS<br>CK'D. | CJM |
| SUPERSTRUCTURE<br>DETAILS                          |      | SHEET 12 OF 13 |     |

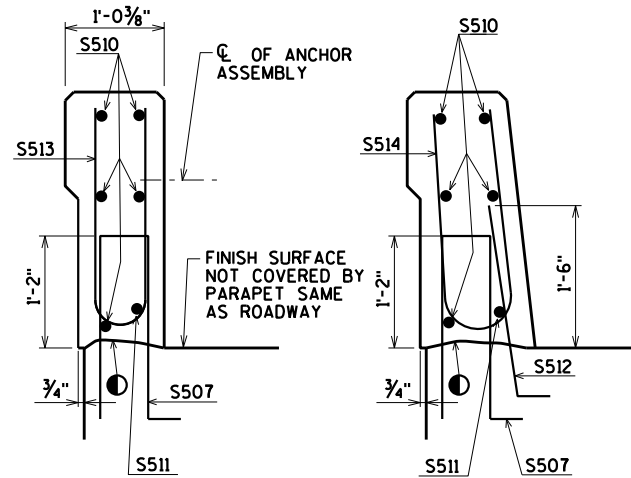
\$PRJNAME\$  
Ut42-0948.00 - Rusk County, CTH 0 over Devils Creek+BRIDGE#420948 32SS.dgn

STATE PROJECT NUMBER

8785-00-71

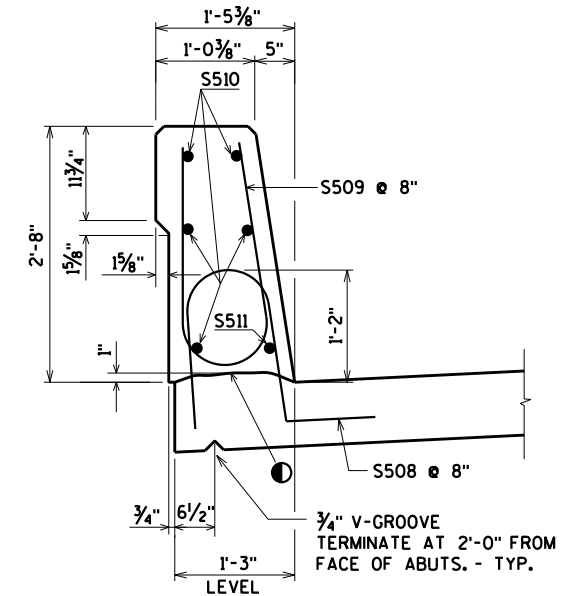


OUTSIDE ELEVATION



SECTION A

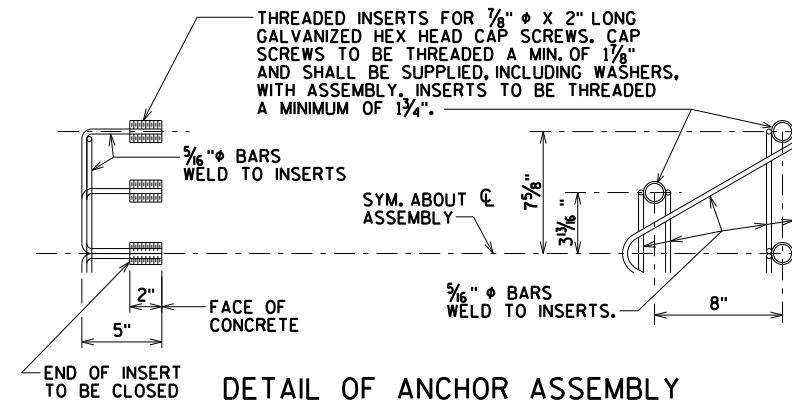
SECTION B



SECTION THRU PARAPET ON BRIDGE

● CONST. JOINT - STRIKE OFF AS SHOWN.

■ S512 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE S513 BARS CORRECTLY ALONG TRANSITION OF PARAPET.



DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

8

8

| NO.  | DATE | REVISION | BY              |
|--|------|----------|-----------------|
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |      |          |                 |
| STRUCTURE B-54-116                                 |      |          |                 |
| DRAWN BY   |      | CLS      | PLANS CK'D. CJM |
| SINGLE SLOPE<br>PARAPET 32SS                       |      |          | SHEET 13 OF 13  |

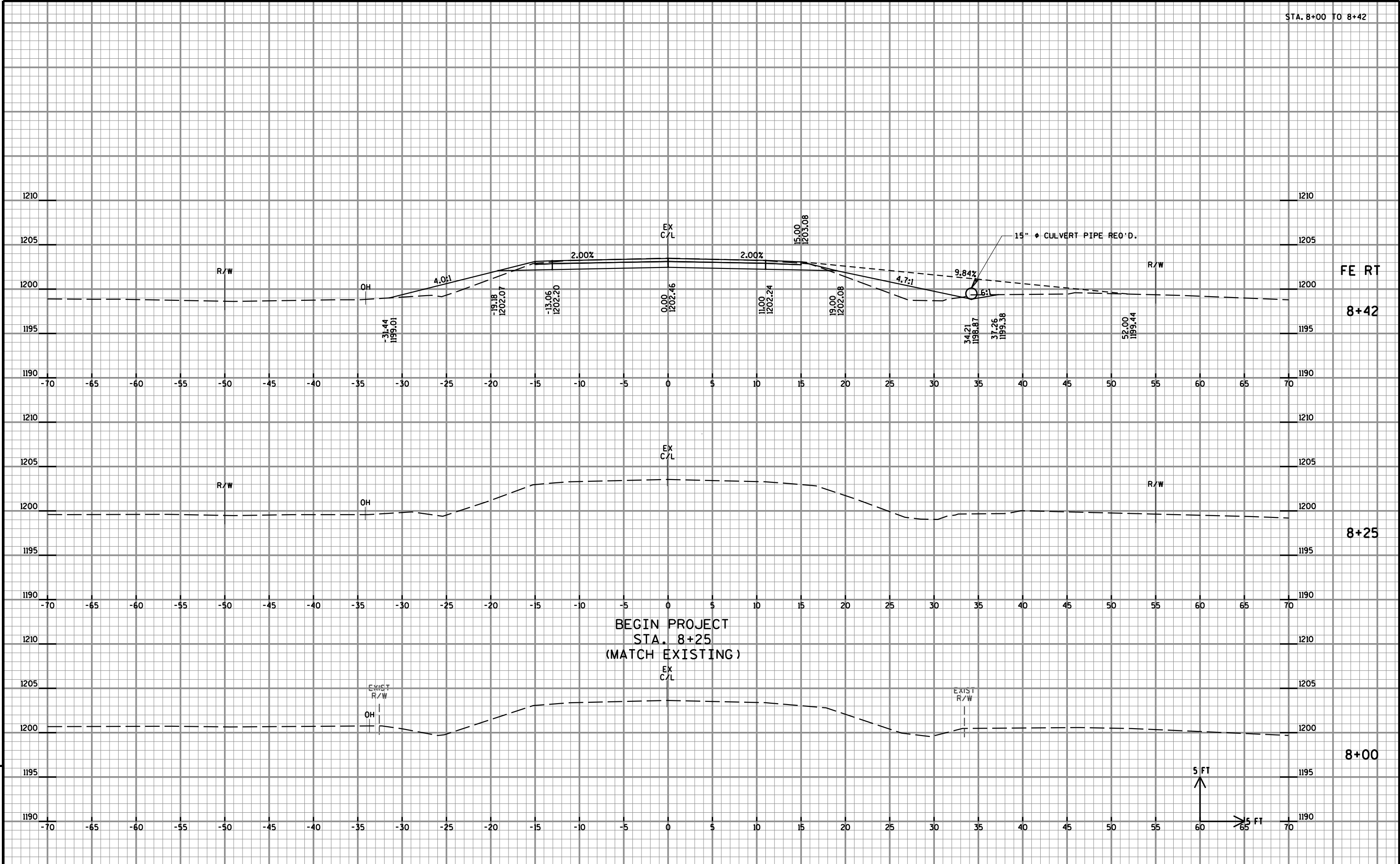
ORIGINAL PLANS PREPARED BY  
**AYRES ASSOCIATES**  
3433 Oakwood Hills Parkway  
Eau Claire, WI 54701  
www.AyresAssociates.com

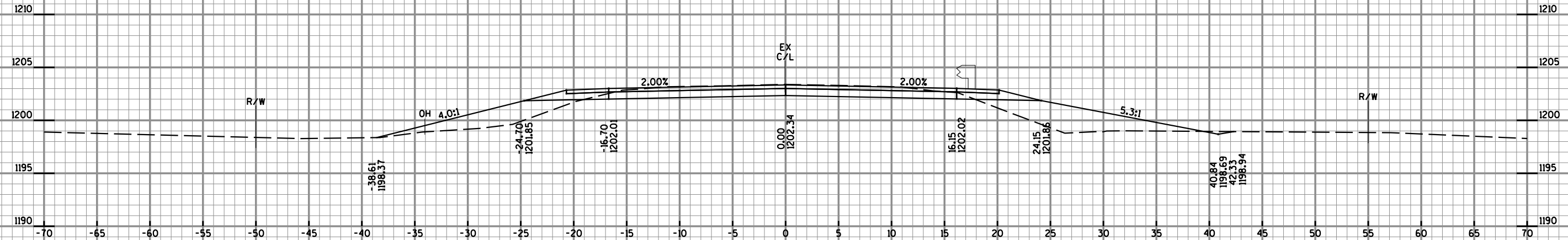


| EARTHWORK SUMMARY (CATEGORY 0010) |                       |           |   |            |                              |   |                |                       |                                    |                          |
|-----------------------------------|-----------------------|-----------|---|------------|------------------------------|---|----------------|-----------------------|------------------------------------|--------------------------|
| DIVISION                          | STATION               | CUT<br>SF | AREA  | FILL<br>SF | CUT (1)<br>CY                | INCREMENTAL VOLUME                                      |                | CUT (1)<br>1.00<br>CY | CUMULATIVE VOLUME                  |                          |
|                                   |                       |           | SALVAGED/<br>UNUSABLE<br>PAVEMENT<br>MATERIAL<br>SF |            |                              | SALVAGED/<br>UNUSABLE<br>PAVEMENT<br>MATERIAL (2)<br>CY | FILL (3)<br>CY |                       | EXPANDED<br>FILL (4)<br>1.30<br>CY | MASS ORDINATE ±(5)<br>CY |
| 1<br>CTH O                        | 8+25                  | 34        | 0   | 0          | 21                           | 0   | 8              | 21                    | 10                                 | 11                       |
|                                   | 8+42                  | 31        | 0   | 25         | 9                            | 0   | 9              | 30                    | 22                                 | 8                        |
|                                   | 8+50                  | 31        | 0   | 36         | 5                            | 0   | 6              | 35                    | 30                                 | 5                        |
|                                   | 8+54                  | 32        | 0   | 42         | 25                           | 0   | 35             | 60                    | 75                                 | -15                      |
|                                   | 8+75                  | 33        | 0   | 48         | 1                            | 0   | 2              | 61                    | 78                                 | -17                      |
|                                   | 8+76                  | 33        | 0   | 49         | 4                            | 0   | 5              | 65                    | 85                                 | -20                      |
|                                   | 8+79                  | 33        | 0   | 48         | 26                           | 0   | 34             | 91                    | 129                                | -38                      |
|                                   | 9+00                  | 34        | 0   | 40         | 1                            | 0   | 1              | 92                    | 130                                | -38                      |
|                                   | 9+01                  | 34        | 0   | 39         | 4                            | 0   | 4              | 96                    | 135                                | -39                      |
|                                   | 9+04                  | 34        | 0   | 38         | 28                           | 0   | 19             | 124                   | 160                                | -36                      |
|                                   | 9+25                  | 38        | 0   | 12         | 1                            | 0   | 0              | 125                   | 160                                | -35                      |
|                                   | 9+26                  | 38        | 0   | 10         | 43                           | 0   | 3              | 168                   | 164                                | 4                        |
|                                   | 9+42                  | 106       | 0   | 1          | 37                           | 0   | 0              | 205                   | 164                                | 41                       |
|                                   | 9+50                  | 141       | 0   | 0          | 82                           | 0   | 0              | 287                   | 164                                | 123                      |
|                                   | 9+75                  | 36        |   |            |                              |   |                |                       |                                    |                          |
|                                   | STRUCTURE (B-54-0116) |           |   |            |                              |   |                |                       |                                    |                          |
|                                   | 10+25                 | 16        | 0   | 2          | 14                           | 0   | 10             | 14                    | 13                                 | 1                        |
|                                   | 10+50                 | 16        | 0   | 20         | 14                           | 0   | 17             | 28                    | 35                                 | -7                       |
|                                   | 10+74                 | 16        | 0   | 19         | 1                            | 0   | 1              | 29                    | 36                                 | -7                       |
|                                   | 10+75                 | 16        | 0   | 20         | 12                           | 0   | 28             | 41                    | 73                                 | -32                      |
|                                   | 10+96                 | 16        | 0   | 53         | 2                            | 0   | 6              | 43                    | 81                                 | -38                      |
|                                   | 10+99                 | 19        | 0   | 61         | 1                            | 0   | 2              | 44                    | 83                                 | -39                      |
|                                   | 11+00                 | 16        | 0   | 62         | 14                           | 0   | 60             | 58                    | 161                                | -103                     |
|                                   | 11+21                 | 19        | 0   | 94         | 2                            | 0   | 10             | 60                    | 174                                | -114                     |
|                                   | 11+24                 | 20        | 0   | 93         | 1                            | 0   | 3              | 61                    | 178                                | -117                     |
|                                   | 11+25                 | 20        | 0   | 92         | 17                           | 0   | 60             | 78                    | 256                                | -178                     |
|                                   | 11+46                 | 24        | 0   | 62         | 4                            | 0   | 9              | 82                    | 268                                | -186                     |
|                                   | 11+50                 | 25        | 0   | 56         | 28                           | 0   | 26             | 110                   | 302                                | -192                     |
|                                   | 11+75                 | 34        | 0   | 0          | 0                            | 0   | 0              | 0                     | 0                                  | 0                        |
| TOTALS                            |                       |           |   |            | 397                          | 0   | 358            |                       |                                    |                          |
|                                   |                       |           |   |            | 205.0100 EXCAVATION COMMON = |   | 397            | 208.0100 BORROW =     |                                    | 192                      |

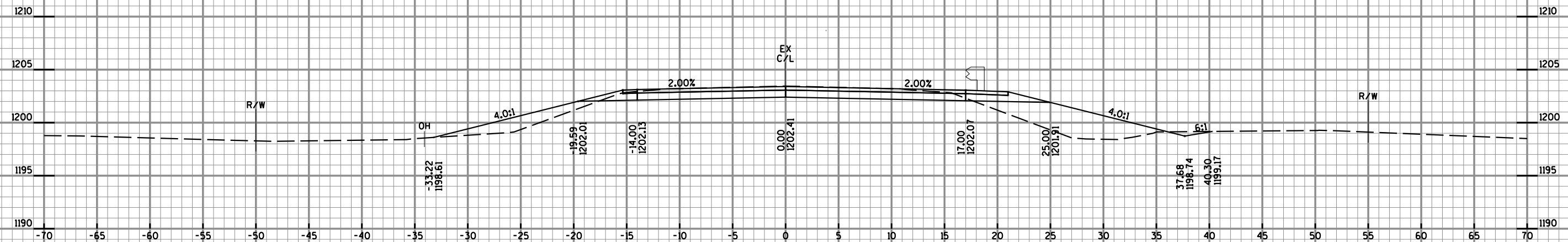
NOTES:  
1) EXCAVATION COMMON IS THE SUM OF THE CUT COLUMN. ITEM NUMBER 205.0100  
2) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.  
3) DOES NOT INCLUDE UNUSABLE PAVEMENT EXCAVATION VOLUME.  
4) EXPANDED FILL FACTOR = 1.30 EXPANDED FILL = UNEXPANDED FILL \* FILL FACTOR  
5) THE MASS ORDINATE ± QTY CALCULATED FOR THE DIVISION.

PLUS (+) QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION.  
MINUS (-) QUANTITY INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.



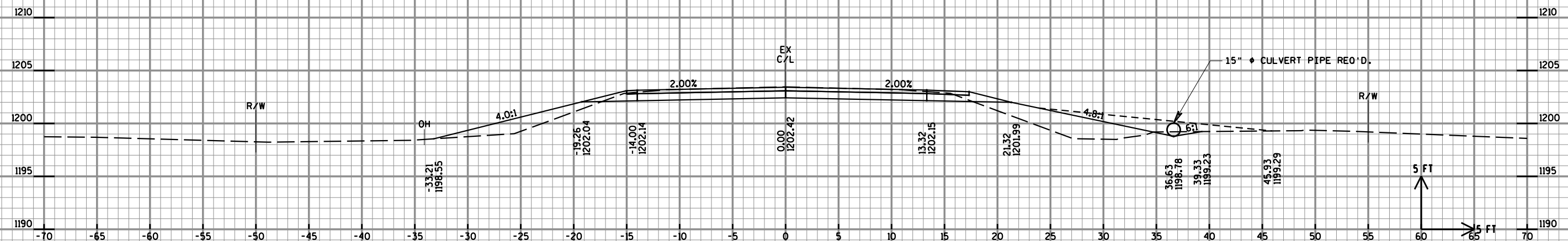


8+75

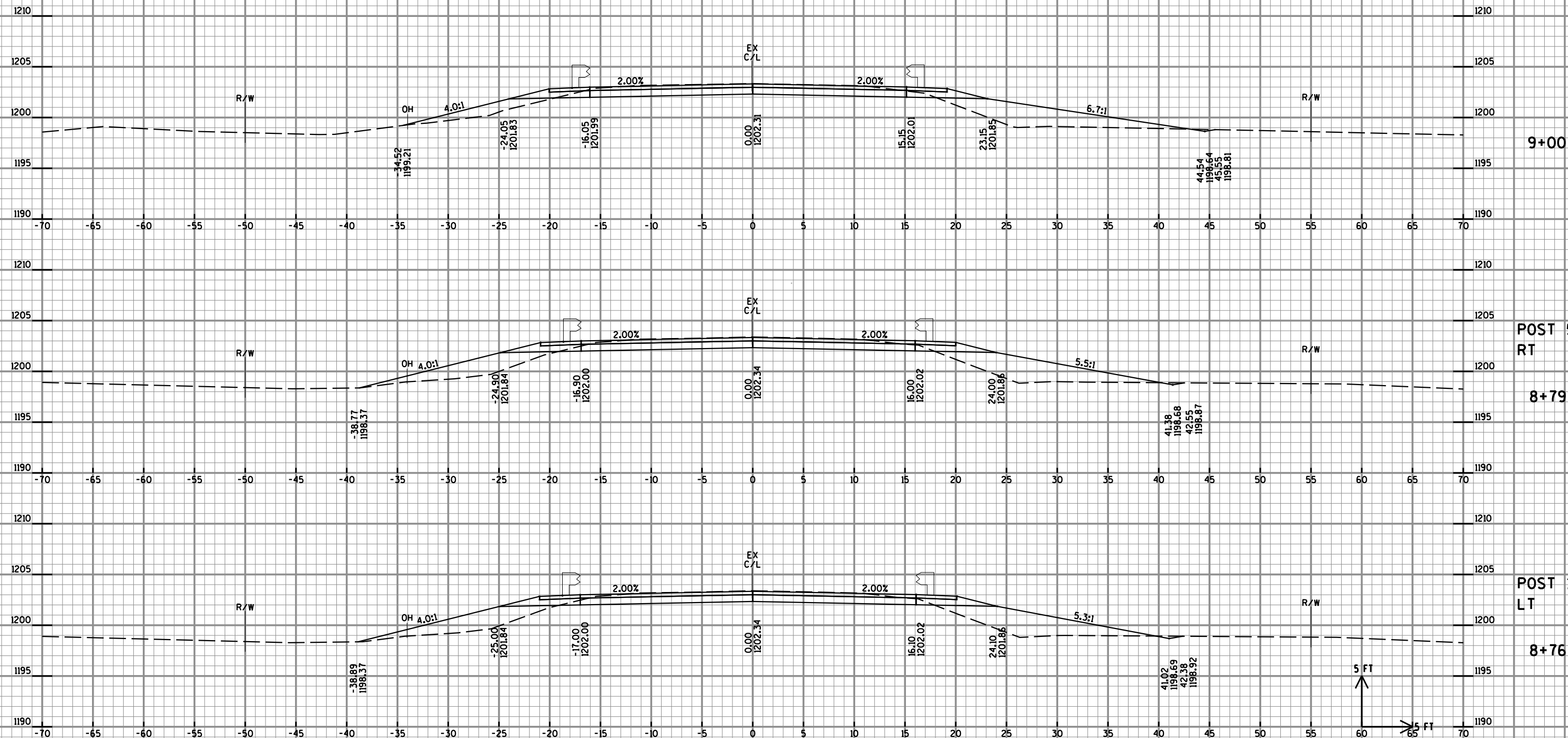


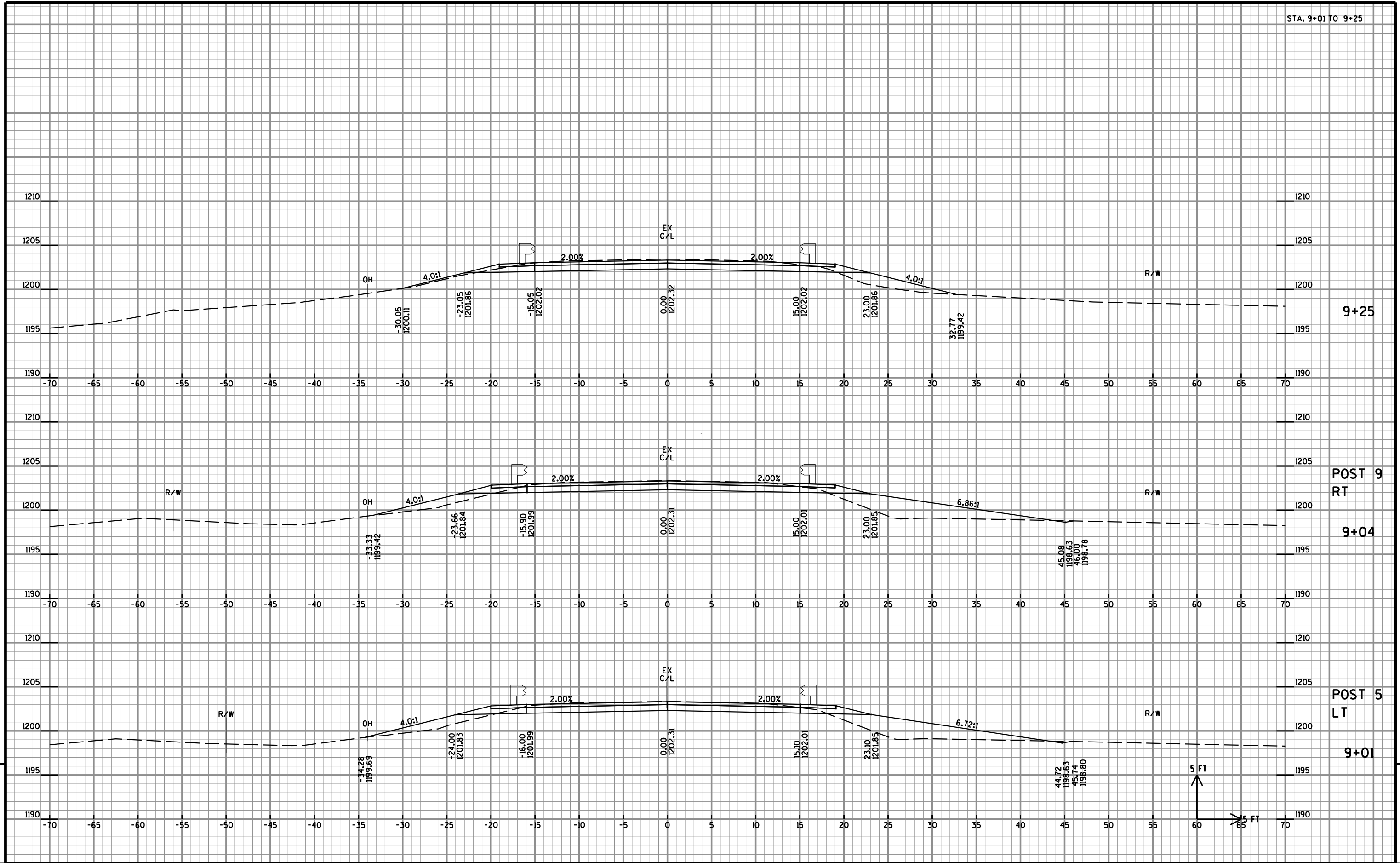
POST 1  
RT

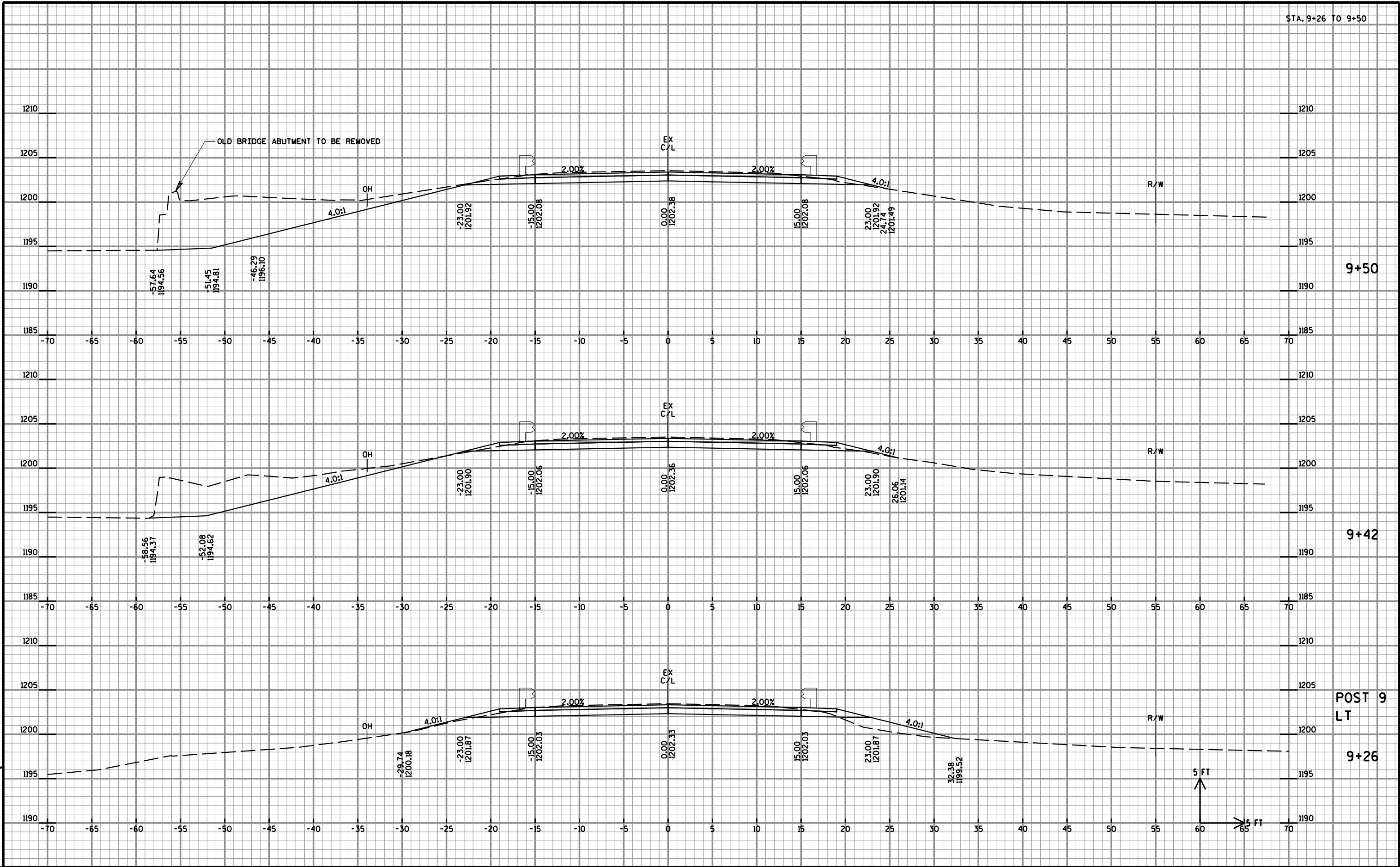
8+54

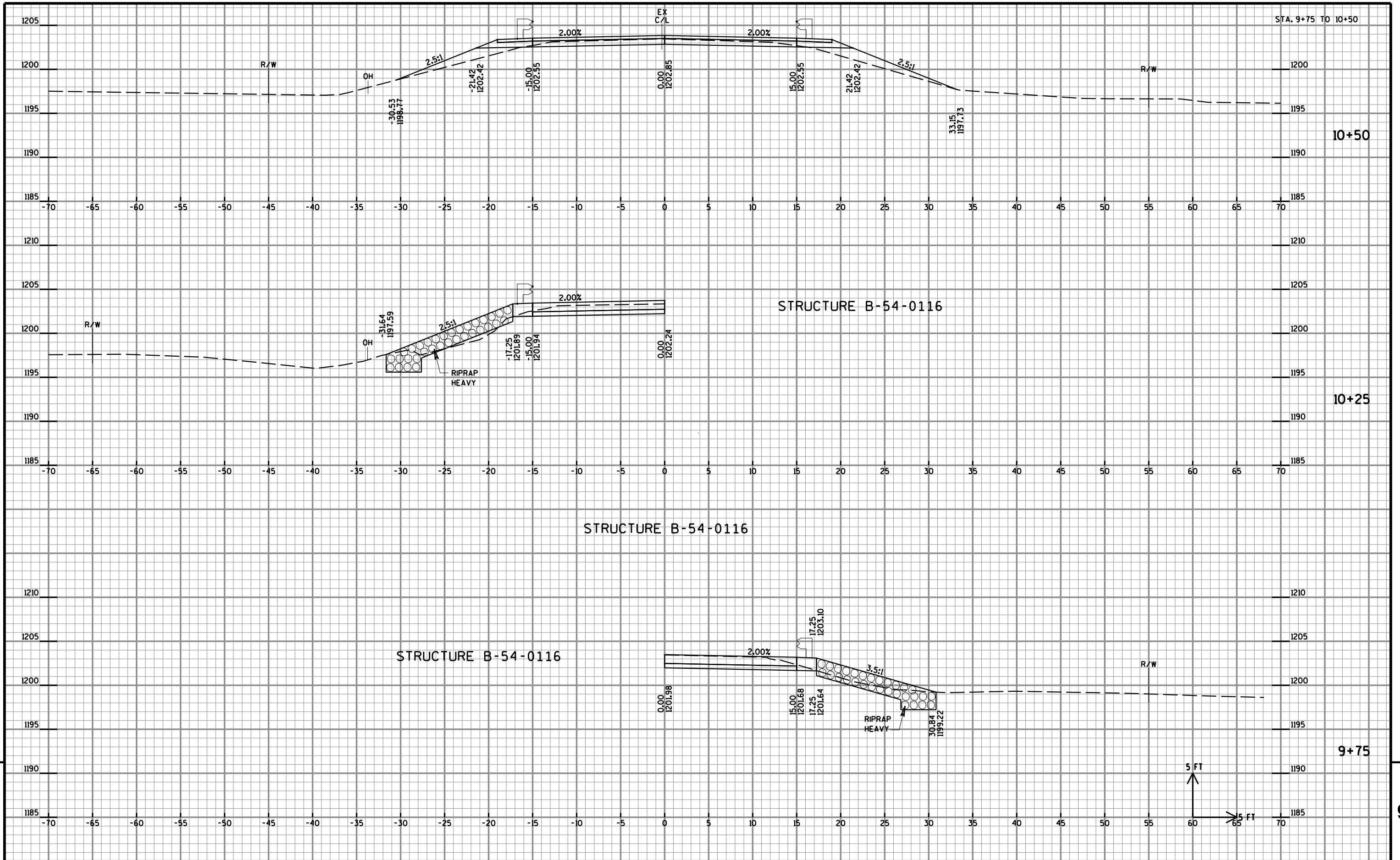


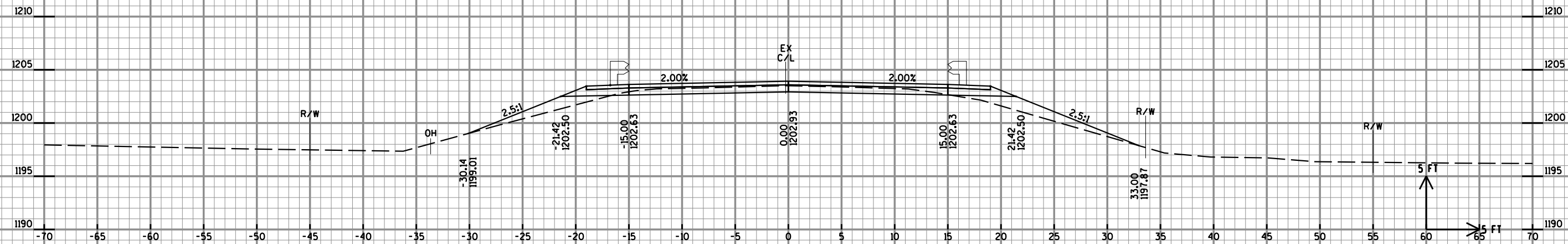
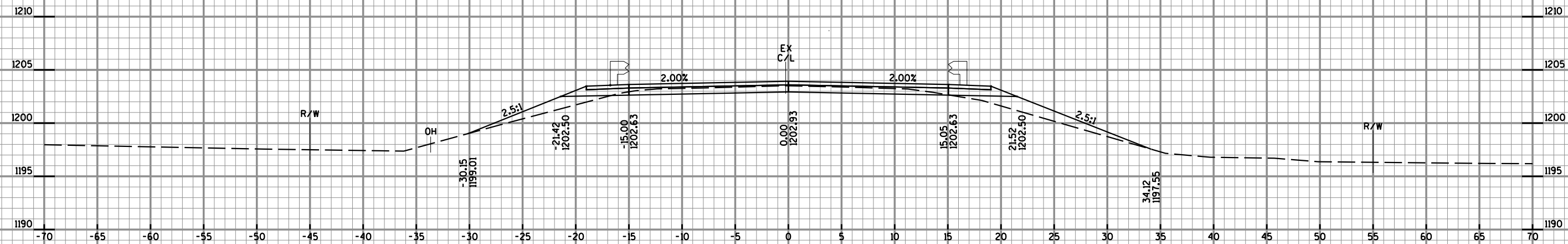
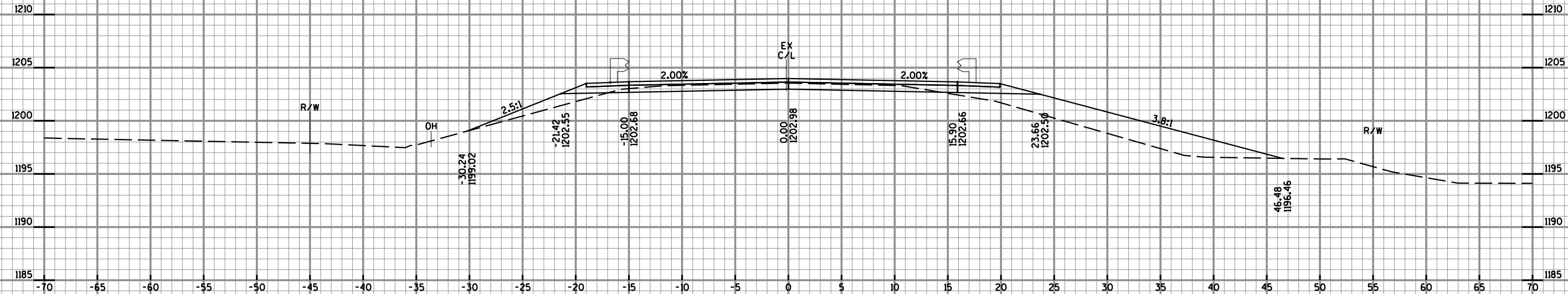
8+50



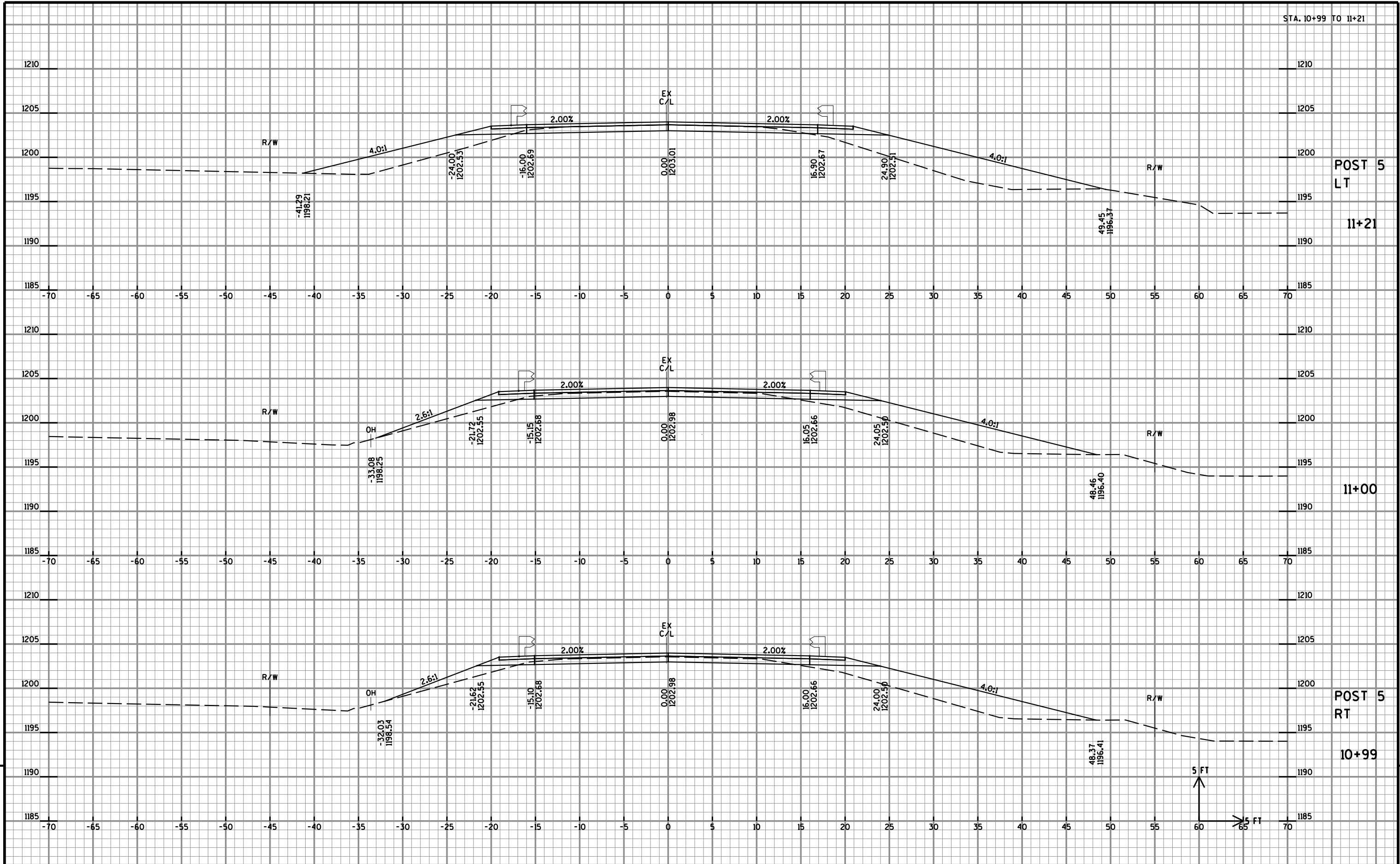


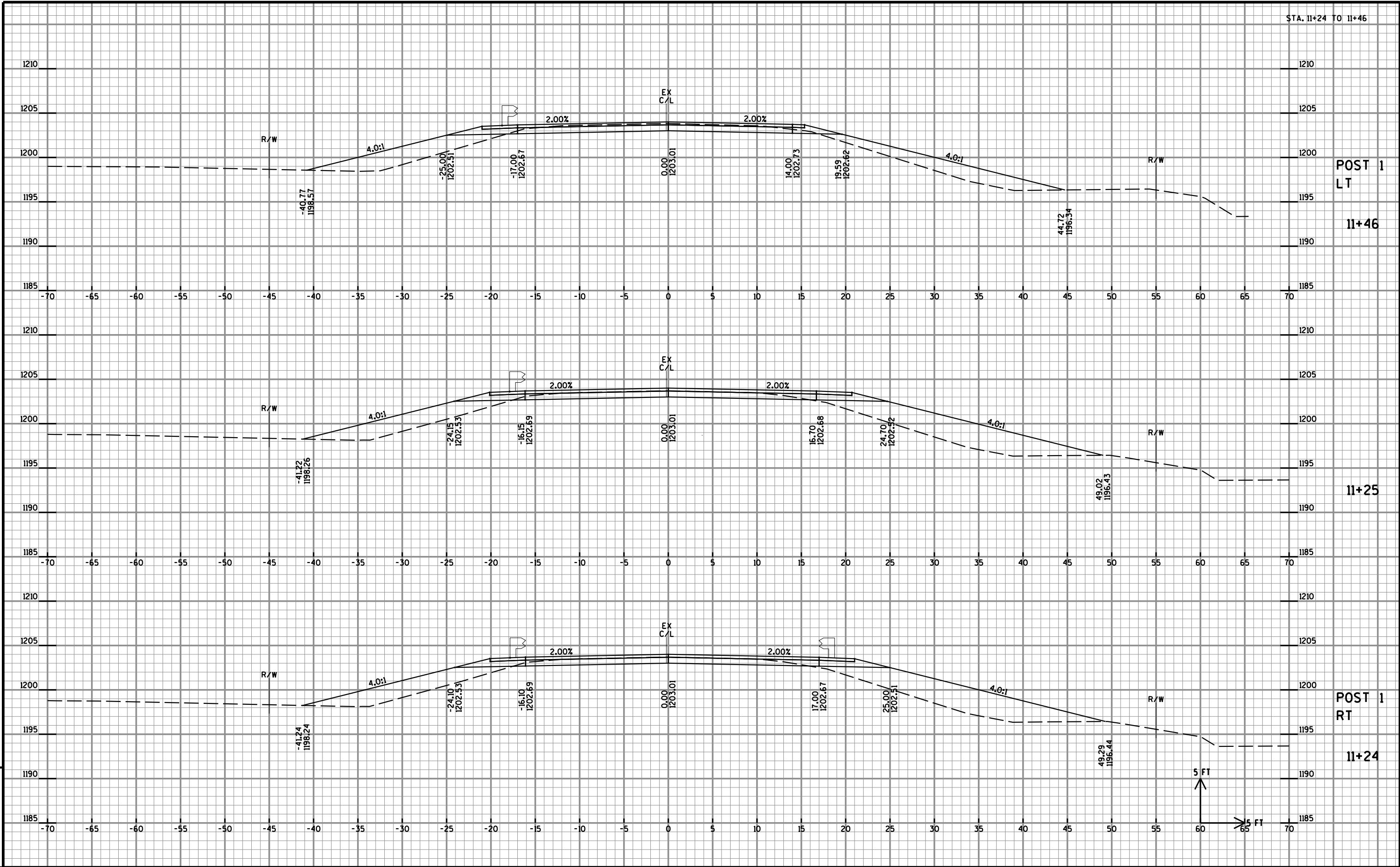


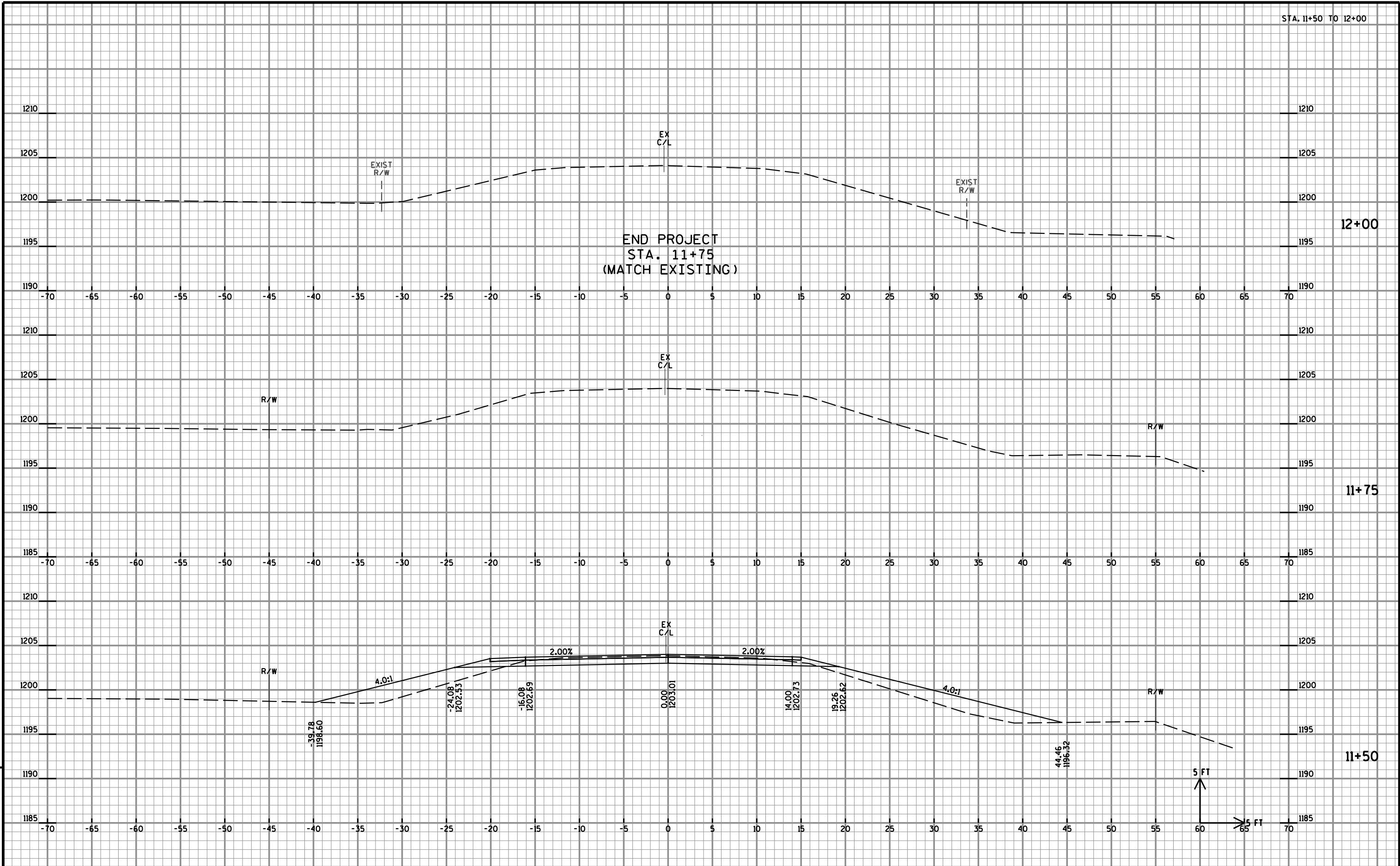












PROJECT NO: 8785-00-71

HWY: CTH 0

COUNTY: RUSK

CROSS SECTIONS

SHEET

E

FILE NAME : U:\42-0948.00 - Rusk County, CTH 0 over Devils Creek\Inroads\420948\_xs rev 150608.dgn

PLOT DATE : 8/4/2015

PLOT BY : AYRES-EC

PLOT NAME :

PLOT SCALE : 1:10

WISDOT/CADDs SHEET 21



## ***Wisconsin Department of Transportation***

Dedicated people creating transportation solutions  
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