

SWL
PROJECT ID: 3898-00-70
WITH: 3906-00-72
COUNTY: DODGE

FEB 2016

ORDER OF SHEETS

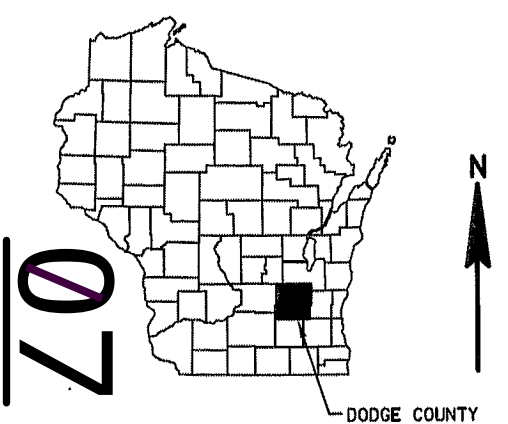
Section No. 1	Title
Section No. 2	Typical Sections and Details (Includes Erosion Control)
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 56

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
CTH G - CTH SS
(SHAW BROOK BRIDGE B-14-0216)
CTH S
DODGE COUNTY

STATE PROJECT NUMBER
3898-00-70

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
3898-00-70	WISC 2016015	1

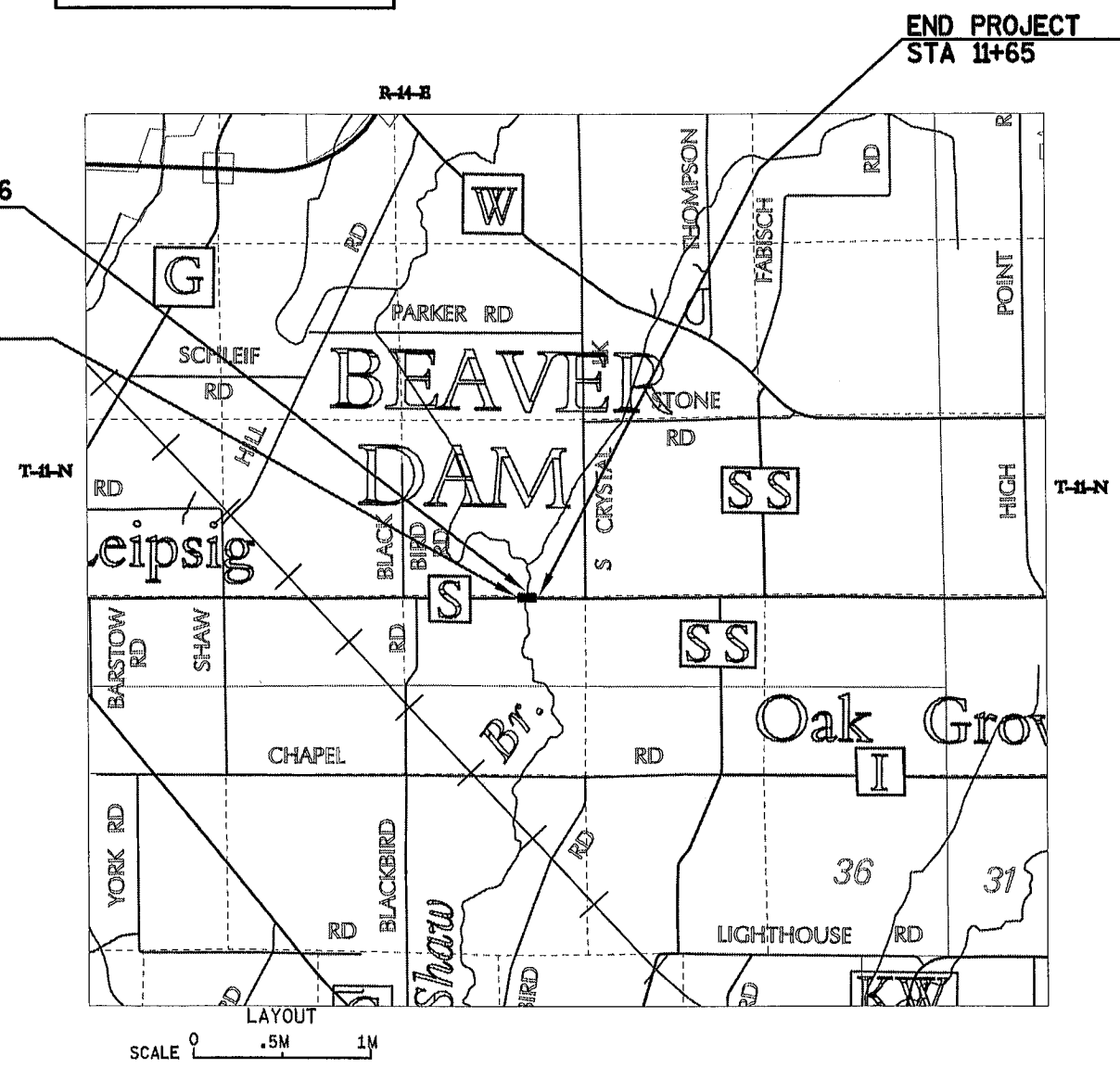


DESIGN DESIGNATION

A.A.D.T.	2015	=	1300
A.A.D.T.	2035	=	1400
D.H.V.		=	168
D.D.		=	60/40
T.		=	6.3%
DESIGN SPEED		=	50 MPH
ESALS		=	190,000

CONVENTIONAL SYMBOLS	
PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
	STORM SEWER
	TELEPHONE
	WATER
MARSH AREA	UTILITY PEDESTAL
	POWER POLE
WOODED OR SHRUB AREA	TELEPHONE POLE

BEGIN PROJECT
STA 8+25
Y = 702816.759
X = 854591.595



TOTAL NET LENGTH OF CENTERLINE = 0.064 MI

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, DODGE COUNTY, NAD83 (2011), IN SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ACCEPTED FOR
DODGE COUNTY

DATE: 9/28/2015
(Signature)
Highway Commissioner
TITLE

ORIGINAL PLANS PREPARED BY

OMNI ASSOCIATES

WISCONSIN PROFESSIONAL ENGINEER
JUDITH ANN WILSON
E-22940
NEENAH, WI
9/24/15

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	OMNI ASSOCIATES
Designer	OMNI ASSOCIATES
Management Consultant	KJOHNSON ENGINEERS

APPROVED FOR THE DEPARTMENT

DATE: 10/28/15
(Signature)

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

FILL AS SHOWN ON THE PLANS PERTAINS TO EMBANKMENTS CONSTRUCTED FROM COMMON EXCAVATION. THE ALLOWANCE USED FOR EXPANDING THE FILLS TO COMPUTE THE VOLUME OF MATERIAL REQUIRED IS 30 PERCENT. ALL FILL VOLUMES SHOWN ARE THE ACTUAL VOLUMES.

EXCAVATION BELOW SUBGRADE (EBS) IS NOT SHOWN ON THE CROSS SECTIONS. IF EBS IS REQUIRED, IT WILL BE MEASURED AND PAID FOR AS COMMON EXCAVATION. EXACT LOCATIONS AND LIMITS FOR EBS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

DISTANCES SHOWN ON THIS PLAN ARE GROUND DISTANCES.

PLAN ELEVATIONS = USGS DATUM NAVD88

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

USE SEED MIXTURE NO. 20 ON ALL DISTURBED AREAS.

ALL DISTURBED AREAS, NOT OTHERWISE SURFACED, ARE TO BE TOPSOILED,
FERTILIZED, SEEDED AND COVERED WITH EROSION MAT, AS SHOWN ON THE PLANS.

THE ENGINEER IN THE FIELD WILL DETERMINE THE EXACT LOCATIONS OF ALL EROSION CONTROL ITEMS.

WETLAND AREAS ARE SHOWN ON THE PLANS, CONTRACTOR SHALL LIMIT CONSTRUCTION ACTIVITIES TO WORK WITHIN THE SLOPE INTERCEPTS IN THE WETLAND AREAS.

AN ARCHAEOLOGICAL SITE IS LOCATED SOUTH OF CTH S AND EAST OF SHAW BROOK.
NO GROUND DISTURBING ACTIVITIES WILL BE ALLOWED BEYOND THE EXISTING RIGHT
OF WAY IN THIS AREA. ALSO DO NOT USE THIS AREA FOR BORROW OR WASTE DISPOSAL,
OR STAGING OF PERSONNEL, EQUIPMENT AND SUPPLIES.

STOCK PILE SALVAGED RAIL IN THE RIGHT OF WAY. DO NOT STOCKPILE SALVAGED RAIL IN WETLAND OR ARCHAEOLOGICAL AREAS. NOTIFY DODGE COUNTY WHEN SALVAGED RAIL IS READY FOR PICK UP.

EROSION CONTROL NOTES

RUNOFF COEFFICIENTS FOR THIS PROJECT: EXISTING PAVEMENT 0.95, EXISTING SLOPES 0.30,
NEW PAVEMENT 0.95, NEW SLOPES 0.30.

TOTAL PROJECT AREA = 0.96 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.63 ACRES

CONTACTS

ELECTRIC

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DODGE COUNTY

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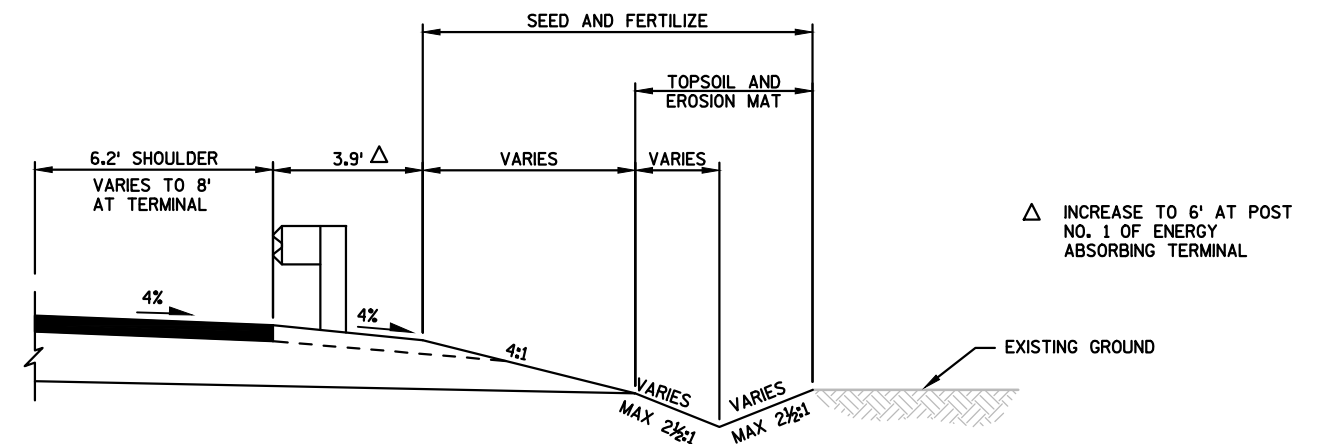
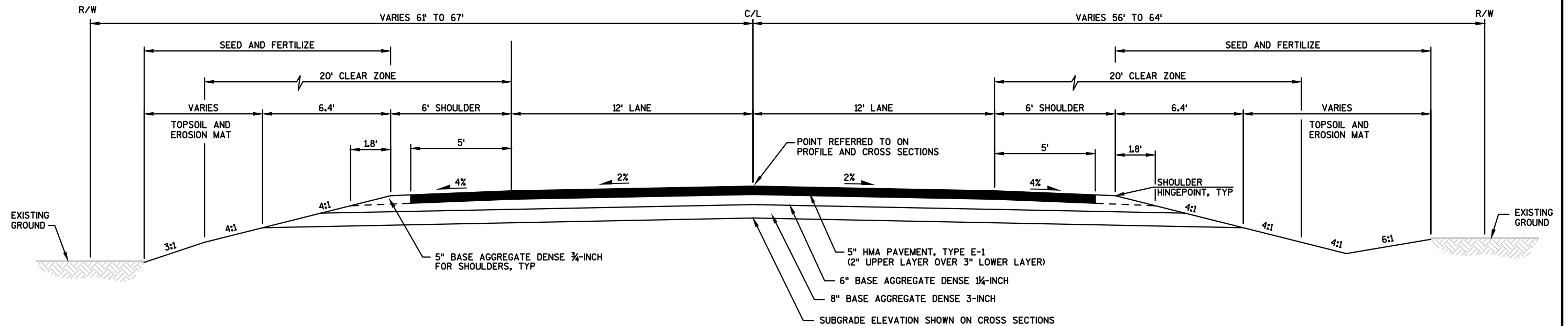
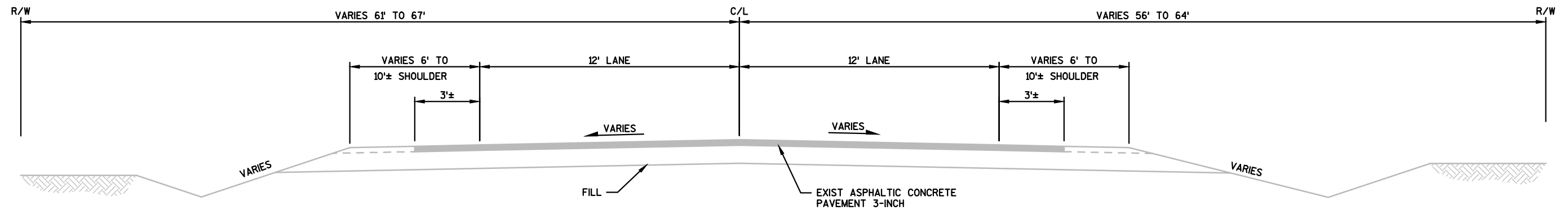
DNR LIAISON

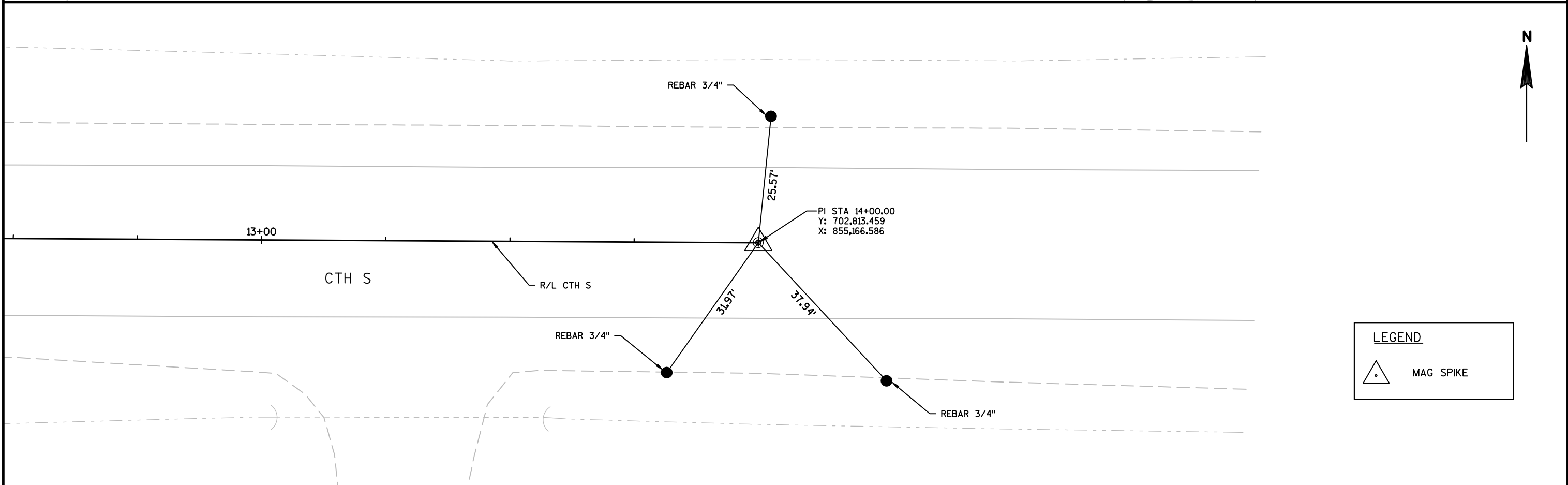
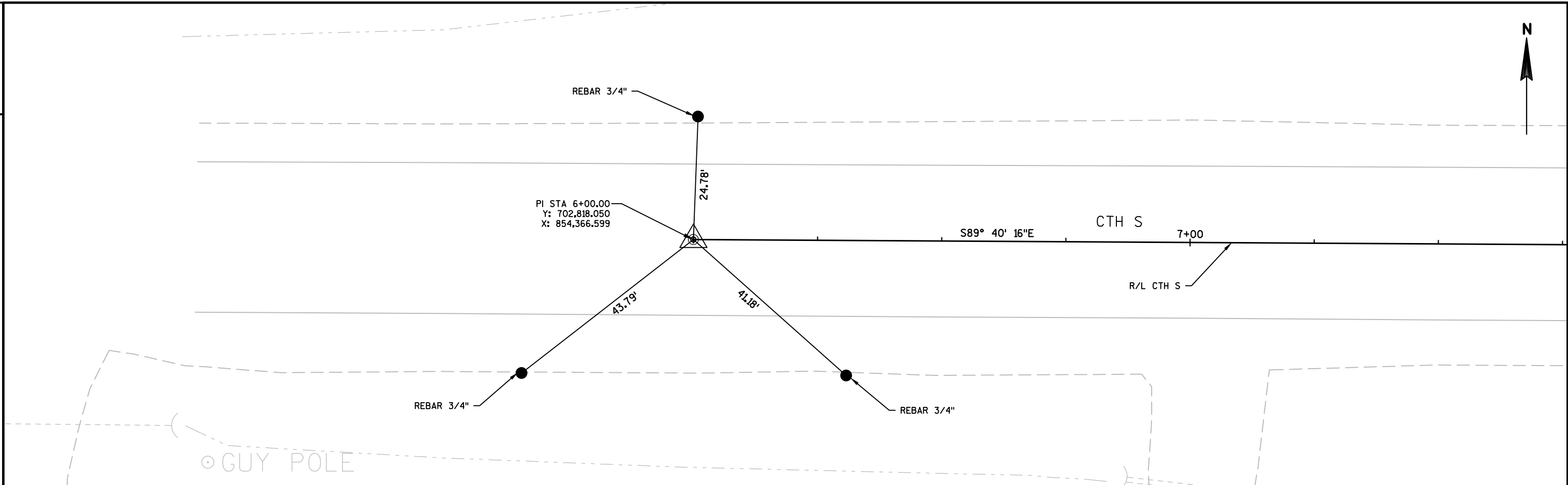
ERIC HEGGELUND
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DESIGNER

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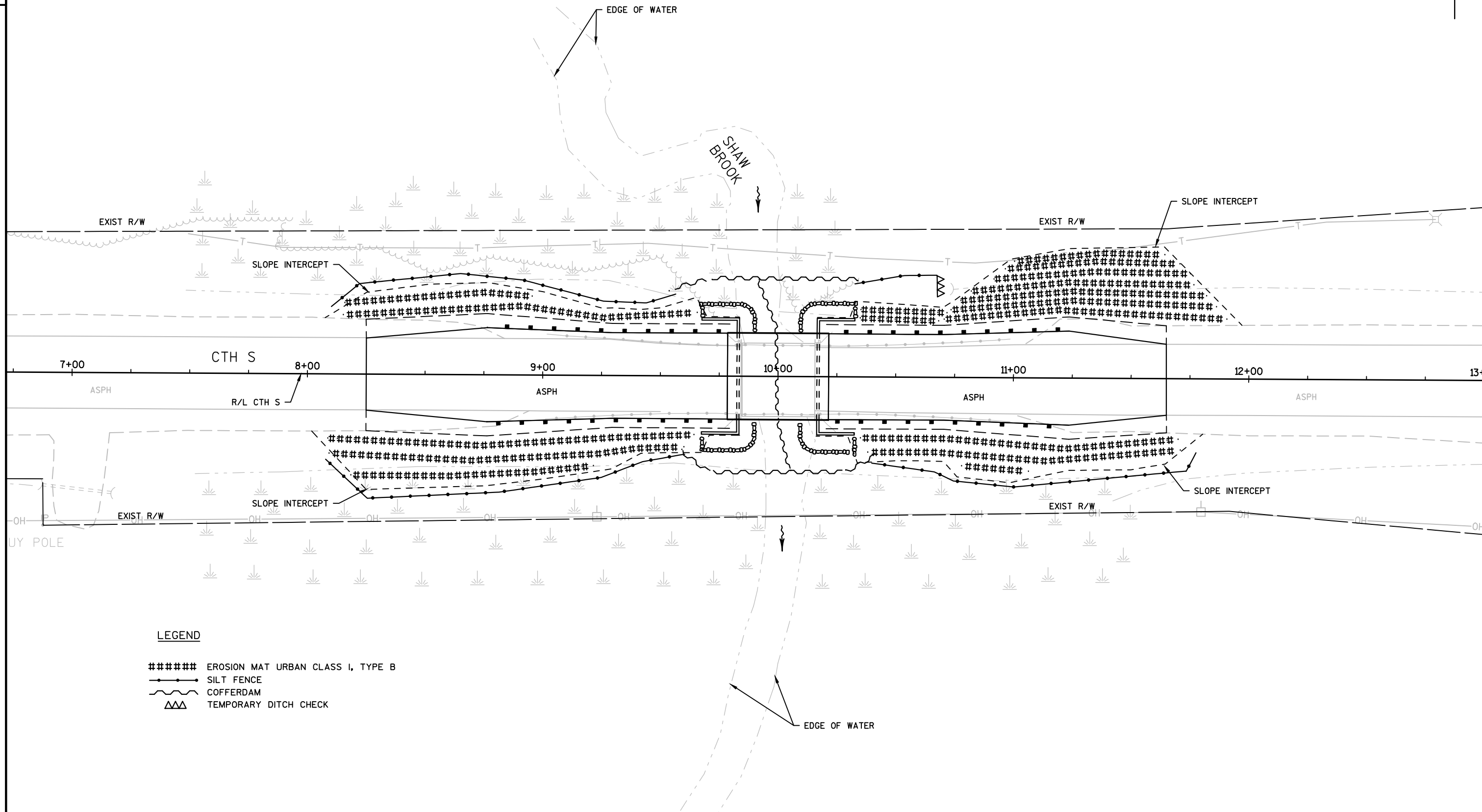


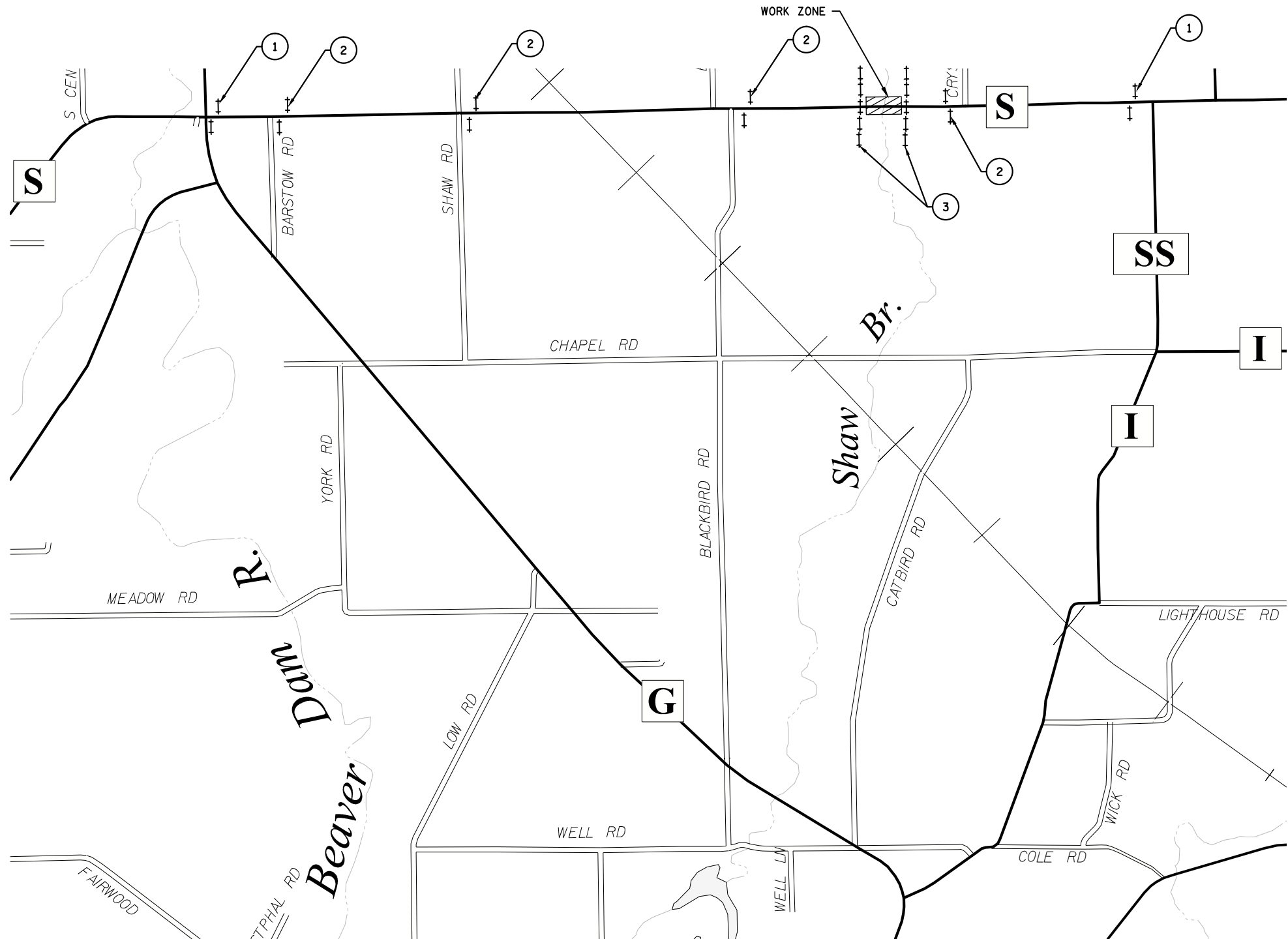




LEGEND

 MAG SPIKE



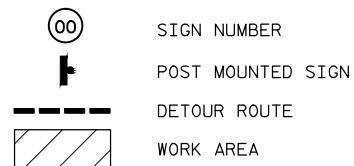


NOTE 1: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL A AND DETAIL E.
NOTE 2: USE SDD "BARRICADES AND SIGNS FOR SIDEROAD CLOSURES" DETAIL 3
NOTE 3: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL D
SEE DETOUR PLAN FOR ADDITIONAL SIGNING AND INFORMATION.

LEGEND

↑ TYPE III BARRICADE

LEGEND



PROJECT NO: 3898-00-70

HWY: CTH S

COUNTY: DODGE

DETOUR PLAN

SHEET

E

FILE NAME : F:\TR\JOBS\E2111B14\CIVIL 3D 2014\SHEETS\PLAN\E2111B14-027001-DT.DWG
E2111B14-027001-dt

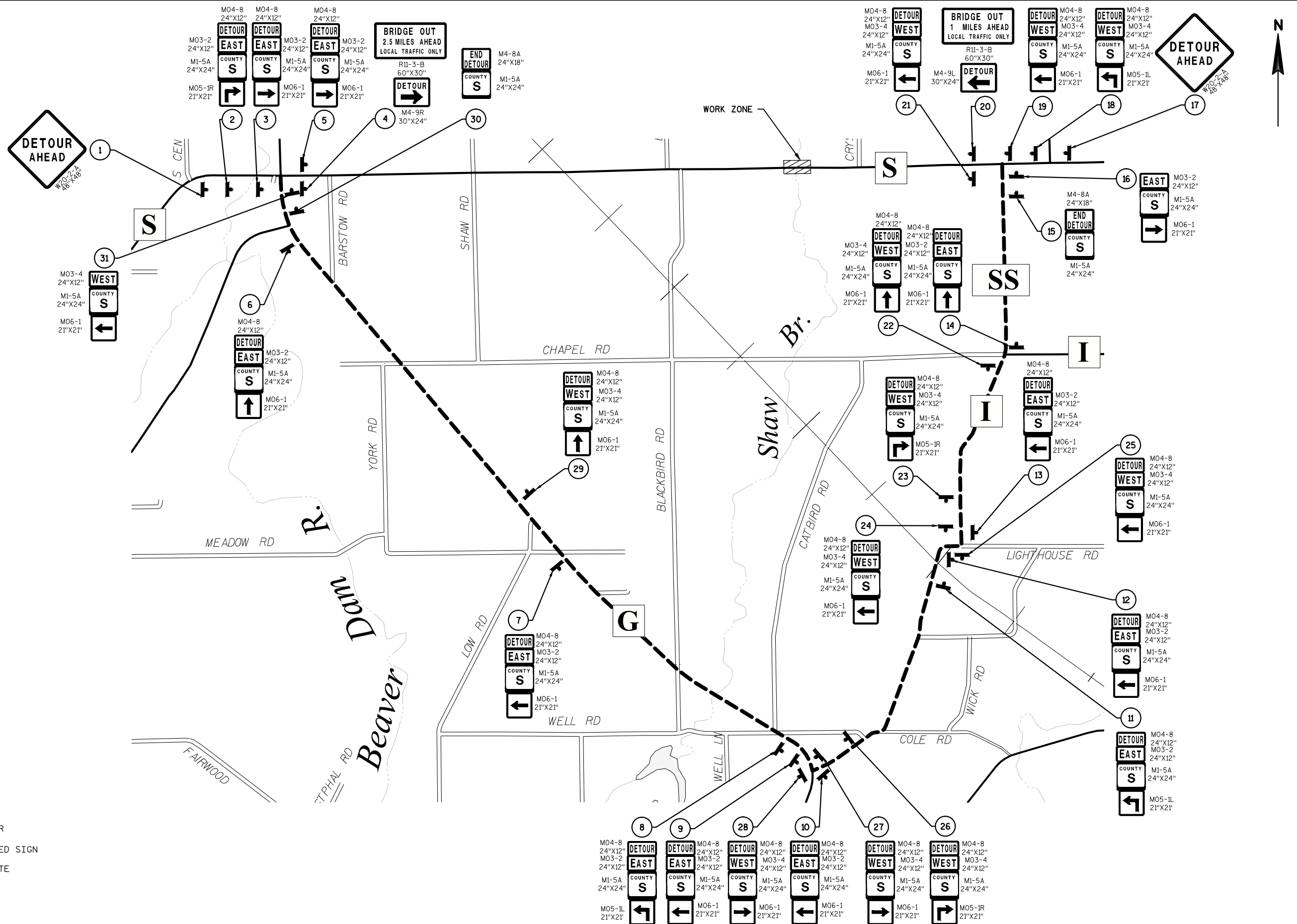
PLOT DATE : 8/25/2015 8:54 AM

PLOT BY : RYAN MALUEG

PLOT NAME :

PLOT SCALE : 1 IN:0.5 MI

WISDOT/CADDS SHEET 42



DATE 30NOV15		E S T I M A T E O F Q U A N T I T I E S			
LINE					3898-00-70
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0205	Grubbing	STA	2.000	2.000
0020	203.0100	Removing Small Pipe Culverts	EACH	1.000	1.000
0030	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00	LS	1.000	1.000
0050	205.0100	Excavation Common **P**	CY	784.000	784.000
0060	206.5000	Cofferdams (structure) 01. B-14-216	LS	1.000	1.000
0080	213.0100	Finishing Roadway (project) 01. 3898-00-70	EACH	1.000	1.000
0100	305.0110	Base Aggregate Dense 3/4-Inch	TON	125.000	125.000
0110	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	620.000	620.000
0120	305.0130	Base Aggregate Dense 3-Inch	TON	900.000	900.000
0130	455.0105	Asphaltic Material PG58-28	TON	20.000	20.000
0140	455.0605	Tack Coat	GAL	85.000	85.000
0150	460.1101	HMA Pavement Type E-1	TON	350.000	350.000
0160	460.2000	Incentive Density HMA Pavement	DOL	230.000	230.000
0170	502.3200	Protective Surface Treatment	SY	202.000	202.000
0180	509.2500	Concrete Masonry Overlay Decks	CY	11.000	11.000
0190	513.7051	Railing Steel Type W (structure) 01. B-14-216	LF	84.000	84.000
0210	516.0500	Rubberized Membrane Waterproofing	SY	13.000	13.000
0220	606.0300	Riprap Heavy	CY	108.000	108.000
0230	614.0920	Salvaged Rail	LF	340.000	340.000
0240	614.2300	MGS Guardrail 3	LF	50.000	50.000
0250	614.2500	MGS Thrie Beam Transition	LF	150.000	150.000
0260	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0270	619.1000	Mobilization	EACH	0.500	0.500
0280	624.0100	Water	MGAL	10.000	10.000
0290	625.0100	Topsoil **P**	SY	1,450.000	1,450.000
0300	628.1504	Silt Fence	LF	660.000	660.000
0310	628.1520	Silt Fence Maintenance	LF	660.000	660.000
0320	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0330	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0340	628.2008	Erosion Mat Urban Class I Type B	SY	1,450.000	1,450.000
0350	628.6005	Turbidity Barriers	SY	40.000	40.000
0360	628.7504	Temporary Ditch Checks	LF	20.000	20.000
0370	629.0210	Fertilizer Type B	CWT	1.500	1.500
0380	630.0120	Seeding Mixture No. 20 **P**	LB	55.000	55.000
0390	630.0200	Seeding Temporary	LB	20.000	20.000
0420	638.2602	Removing Signs Type II	EACH	4.000	4.000
0430	638.3000	Removing Small Sign Supports	EACH	4.000	4.000
0440	642.5001	Field Office Type B	EACH	0.500	0.500
0450	643.0100	Traffic Control (project) 01. 3898-00-70	EACH	1.000	1.000
0470	643.0420	Traffic Control Barricades Type III	DAY	1,560.000	1,560.000
0480	643.0705	Traffic Control Warning Lights Type A	DAY	3,120.000	3,120.000
0490	643.0900	Traffic Control Signs	DAY	1,320.000	1,320.000
0500	643.2000	Traffic Control Detour (project) 01. 3898-00-70	EACH	1.000	1.000
0520	643.3000	Traffic Control Detour Signs	DAY	6,480.000	6,480.000
0530	645.0120	Geotextile Fabric Type HR	SY	162.000	162.000
0540	646.0103	Pavement Marking Paint 4-Inch	LF	1,300.000	1,300.000
0550	650.4500	Construction Staking Subgrade	LF	300.000	300.000
0560	650.5000	Construction Staking Base	LF	300.000	300.000
0570	650.6500	Construction Staking Structure Layout (structure) 01. B-14-216	LS	1.000	1.000

DATE 30NOV15		E S T I M A T E O F Q U A N T I T I E S			
LINE					3898-00-70
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0590	650.9910	Construction Staking Supplemental Control (project) 01. 3898-00-70	LS	1.000	1.000
0610	650.9920	Construction Staking Slope Stakes	LF	300.000	300.000
0620	690.0150	Sawing Asphalt	LF	60.000	60.000
0630	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	150.000	150.000
0640	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	125.000	125.000
0650	SPV.0090	Special 01. Prestressed Girders Box Type 17-Inch	LF	387.000	387.000
0660	SPV.0165	Special 01. Geosynthetic Reinforced Soil Abutment	SF	2,406.000	2,406.000

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

EARTHWORK SUMMARY

STATION TO STATION	LOCATION	205.0100 EXCAVATION COMMON (CY)	SALVAGED / UNUSABLE PAVEMENT MATERIAL (CY)	AVAILABLE MATERIAL (CY)	UNEXPANDED FILL (CY)	EXPANDED FILL (CY)	MASS ORDINATE +/- (CY)	WASTE (CY)	208.0100 BORROW (CY)
		NOTE 2		NOTE 3		NOTE 4 Factor 1.25			
8+00 TO 9+79	CTH S-WEST	361	43	318	61	76	242	242	0
10+21 TO 11+75	CTH S-EAST	423	40	384	52	65	319	319	0
GRAND TOTAL		784	83	702	113	141	561	561	0

- 2) SALVAGED/UNSUABLE PAVEMENT MATERIAL IS INCLUDED IN EXCAVATION COMMON
- 3) AVAILABLE MATERIAL = EXCAVATION COMMON - SALVAGED/UNUSABLE PAVEMENT MATERIAL
- 4) EXPANDED FILL = (UNEXPANDED FILL) * FILL FACTOR
- 5) THE ASPHALT FROM THE EXISTING ROADWAY WAS NOT USED IN THE PROPOSED EMBANKMENT AND IS CONSIDERED WASTE MATERIAL WHICH WILL NEED TO BE PROPERLY DISPOSED OF BY THE CONTRACTOR.

GRUBBING

STATION	LOCATION	201.0205 GRUBBING STATION
9+00 - 11+00	CTH S	2
TOTALS		2

REMOVING SMALL PIPE CULVERTS

STATION	DIR	LOCATION	203.0100 EACH	REMARKS
11+30	LT	CTH S	1	18" CMP
TOTAL			1	

ASPHALTIC ITEMS

		455.0105 ASPHALTIC MATERIAL PG 58-28	455.0605 TACK COAT	460.1101 HMA PAVEMENT E-1
STATION TO STATION	LOCATION	TON	GAL	TON
7+80 - STRUCTURE	CTH S	10	45	180
STRUCTURE - 11+90	CTH S	10	40	170
TOTALS		20	85	350

BASE AGGREGATE DENSE AND WATER

		305.0110 BASE AGGREGATE DENSE 3/4-INCH	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH	305.0130 BASE AGGREGATE DENSE 3-INCH	624.0100 WATER
STATION TO STATION	LOCATION	TON	TON	TON	MGAL
8+25 - STRUCTURE	CTH S	65	320	465	5.0
STRUCTURE - 11+65	CTH S	60	300	435	5.0
TOTALS		125	620	900	10

SALVAGED RAIL

STATION	LOCATION	614.0920 LF
9+00 - 9+85, RT	CTH S	85
9+00 - 9+85, LT	CTH S	85
10+15 - 11+00, RT	CTH S	85
10+15 - 11+00, LT	CTH S	85
TOTAL		340

STEEL PLATE BEAM GUARD

		614.2300 MGS GUARDRAIL 3	614.2500 MGS THRIE BEAM TRANSITION	614.2610 MGS GUARDRAIL TERMINAL EAT
STATION TO STATION	LOCATION	LF	LF	EACH
8+76.4 - STRUCTURE, RT	CTH S	12.5	37.5	1
8+76.4 - STRUCTURE, LT	CTH S	12.5	37.5	1
STRUCTURE - 11+23.6, RT	CTH S	12.5	37.5	1
STRUCTURE - 11+23.6, LT	CTH S	12.5	37.5	1
TOTALS		50	150	4

LANDSCAPING

		625.0100 TOPSOIL	630.0200 SEEDING TEMPORARY	630.0120 SEEDING NO 20	629.0210 FERTILIZER TYPE B
STATION TO STATION	LOCATION	SY	LB	LB	CWT
8+00 - STRUCTURE, RT	CTH S	340	---	12	0.3
8+00 - STRUCTURE, LT	CTH S	190	---	8	0.2
STRUCTURE - 12+00, RT	CTH S	250	---	10	0.2
STRUCTURE - 12+00, LT	CTH S	380	---	13	0.3
UNDISTRIBUTED	CTH S	290	20	12	0.5
TOTALS		1,450	20	55	1.5

TURBIDITY BARRIER

STATION	LOCATION	628.6005 SY
UNDISTRIBUTED	CTH S	40
TOTAL		40

SAWING ASPHALT

		690.0150 SAWING ASPHALT
STATION	LOCATION	LF
8+25	CTH S	30
11+65	CTH S	30
TOTAL		60

EROSION CONTROL ITEMS

		628.1504 SILT FENCE	628.1520 SILT FENCE MAINTENANCE	628.1905 MOBILIZATIONS EROSION CONTROL	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL	628.2008 EROSION MAT URBAN CLASS I TYPE B	628.7504 TEMPORARY DITCH CHECKS
STATION TO STATION	LOCATION	LF	LF	EACH	EACH	SY	LF
8+00 - STRUCTURE, RT	CTH S	170	170	---	---	340	---
8+00 - STRUCTURE, LT	CTH S	160	160	---	---	190	---
STRUCTURE - 11+75, RT	CTH S	160	160	---	---	250	---
STRUCTURE - 10+50, LT	CTH S	40	40	---	---	380	10
UNDISTRIBUTED	CTH S	130	130	4	2	290	10
TOTALS		660	660	4	2	1,450	20

REMOVING SIGNS TYPE II AND REMOVING SMALL SIGN SUPPORTS

			638.2602 REMOVING SIGNS TYPE II	638.3000 REMOVING SMALL SIGN SUPPORTS
STATION	LOCATION	DESCRIPTION	EACH	EACH
9+85, LT	CTH S	OBJECT MARKER	1	1
9+85, RT	CTH S	OBJECT MARKER	1	1
10+15, LT	CTH S	OBJECT MARKER	1	1
10+15, RT	CTH S	OBJECT MARKER	1	1
TOTALS			4	4

CONSTRUCTION STAKING

		650.4500	650.5000	CATEGORY 0020 650.6500	650.9910	650.9920
STATION TO STATION	LOCATION	SUBGRADE	BASE	STRUCTURE LAYOUT	SUPPLEMENTAL CONTROL	SLOPE STAKES
		LF	LF	LS	LS	LF
8+25 - STRUCTURE	CTH S	155	155	---	---	155
STRUCTURE B-14-216	CTH S	---	---	1	---	---
STRUCTURE - 11+65	CTH S	145	145	---	---	145
TOTALS		300	300	1	1	300

PAVEMENT MARKING PAINT

		646.0103		
		4-INCH DASHED YELLOW	4-INCH SOLID YELLOW	4-INCH WHITE EDGE LINE
STATION	LOCATION	LF	LF	LF
8+00 - 12+00	CTH S	100	400	800
TOTAL		1,300		

NOTE: DASHED YELLOW EASTBOUND; SOLID YELLOW WESTBOUND

TRAFFIC CONTROL DETOUR SIGN SUMMARY

SIGN NO.	LOCATION	SIGN CODE	SIZE W X H	NUMBER IN SERVICE	APPROX. SERVICE PERIOD 60 DAYS	643.3000 DETOUR SIGNS DAYS	REMARKS
1	CTH S W. OF CTH G	W20-2-A	48 X 48	1	60	60	
2	CTH S W. OF CTH G	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO5-1R	21 X 21	1	60	60	
3	CTH S AT CTH G	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
4	CTH S AT CTH G	R11-3B	60 X 30	1	60	60	
		M4-9R	30 X 24	1	60	60	
5	CTH S AT CTH G	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
6	CTH G S. OF CTH J	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
7	CTH G S. OF LOW RD	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
8	CTH G NW. OF CTH I	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO5-1L	21 X 21	1	60	60	
9	CTH G AT CTH I	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
10	CTH G AT CTH I	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
11	CTH I S. OF LIGHTHOUSE RD	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO5-1L	21 X 21	1	60	60	
12	CTH I AT LIGHTHOUSE RD	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	

PAGE SUBTOTAL 2,580

TRAFFIC CONTROL DETOUR SIGN SUMMARY CONTINUED

SIGN NO.	LOCATION	SIGN CODE	SIZE W X H	NUMBER IN SERVICE	APPROX. SERVICE PERIOD 60 DAYS	643.3000 DETOUR SIGNS DAYS	REMARKS
13	CTH I AT LIGHTHOUSE RD	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
14	CTH I AT CTH SS	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
15	CTH SS AT CTH S	MO4-8A	24 X 18	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
16	CTH SS AT CTH S	MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
17	CTH S E. OF CTH SS	W20-2-A	48 X 48	1	60	60	
18	CTH S AT CTH SS	MO4-8	24 X 12	1	60	60	
		MO3-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO5-1L	21 X 21	1	60	60	
19	CTH S AT CTH SS	MO4-8	24 X 12	1	60	60	
		MO3-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
20	CTH S AT CTH SS	R11-3B	60 X 30	1	60	60	
		M4-9L	30 X 24	1	60	60	
21	CTH S AT CTH SS	MO4-8	24 X 12	1	60	60	
		MO3-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
22	CTH SS AT CTH I	MO4-8	24 X 12	1	60	60	
		MO3-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
23	CTH I N. OF LIGHTHOUSE RD	MO4-8	24 X 12	1	60	60	
		MO3-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO5-1R	21 X 21	1	60	60	
24	CTH I AT LIGHTHOUSE RD	MO4-8	24 X 12	1	60	60	
		MO3-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
25	CTH I AT LIGHTHOUSE RD	MO4-8	24 X 12	1	60	60	
		MO3-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	

PAGE SUBTOTAL 2,640

TRAFFIC CONTROL DETOUR SIGN SUMMARY CONTINUED

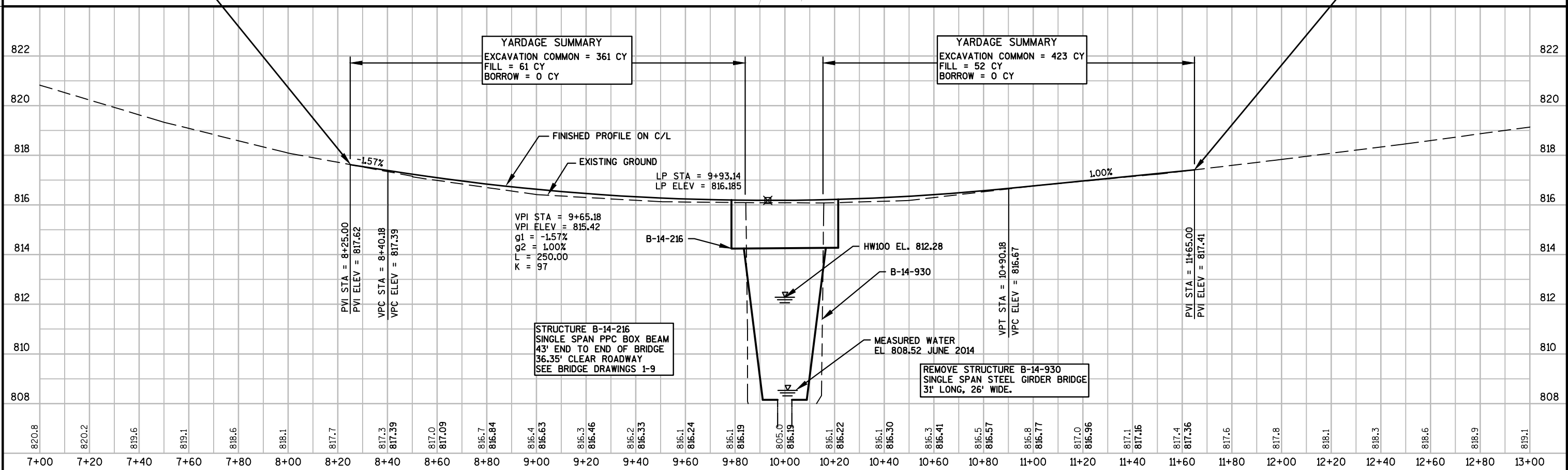
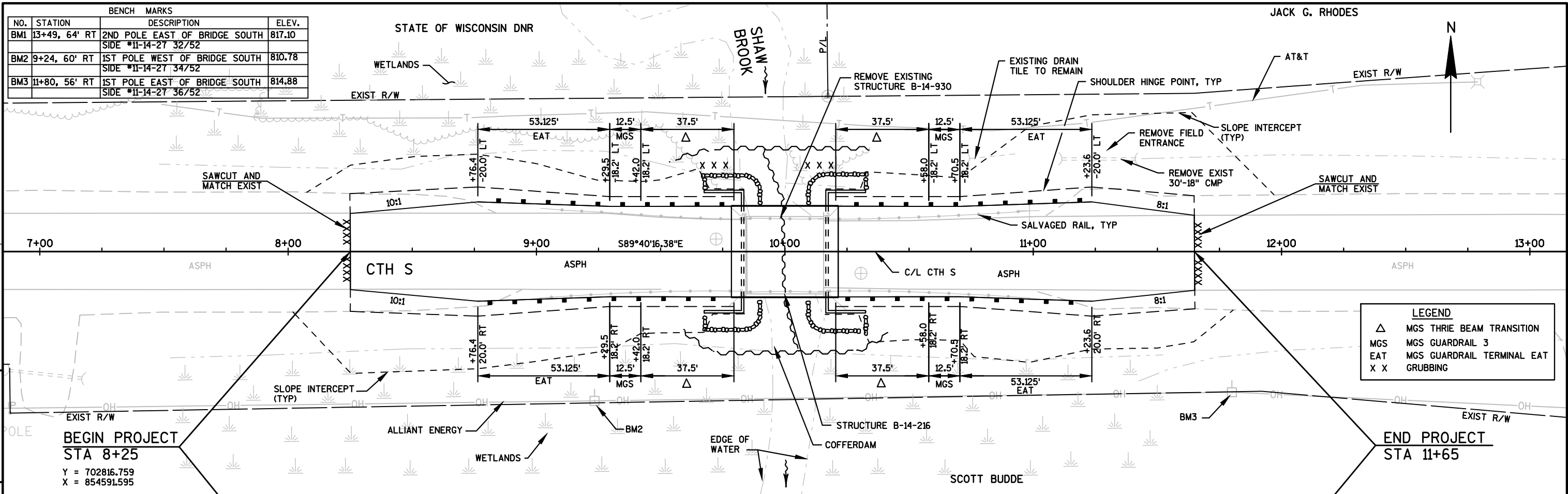
SIGN NO.	LOCATION	SIGN CODE	SIZE W X H	NUMBER IN SERVICE	APPROX. SERVICE PERIOD 60 DAYS	643.3000 DETOUR SIGNS DAYS	REMARKS
26	CTH I NE. OF CTH G	MO4-8	24 X 12	1	60	60	
		MO3-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO5-1R	21 X 21	1	60	60	
27	CTH I AT CTH G	MO4-8	24 X 12	1	60	60	
		MO3-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
28	CTH I AT CTH G	MO4-8	24 X 12	1	60	60	
		MO3-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
29	CTH G AT LOW RD	MO4-8	24 X 12	1	60	60	
		MO3-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	
30	CTH G AT CTH S	MO4-8A	24 X 18	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
31	CTH G AT CTH S	MO3-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH S
		MO6-1	21 X 21	1	60	60	

PAGE SUBTOTAL 1,260

PROJECT TOTAL 6,480

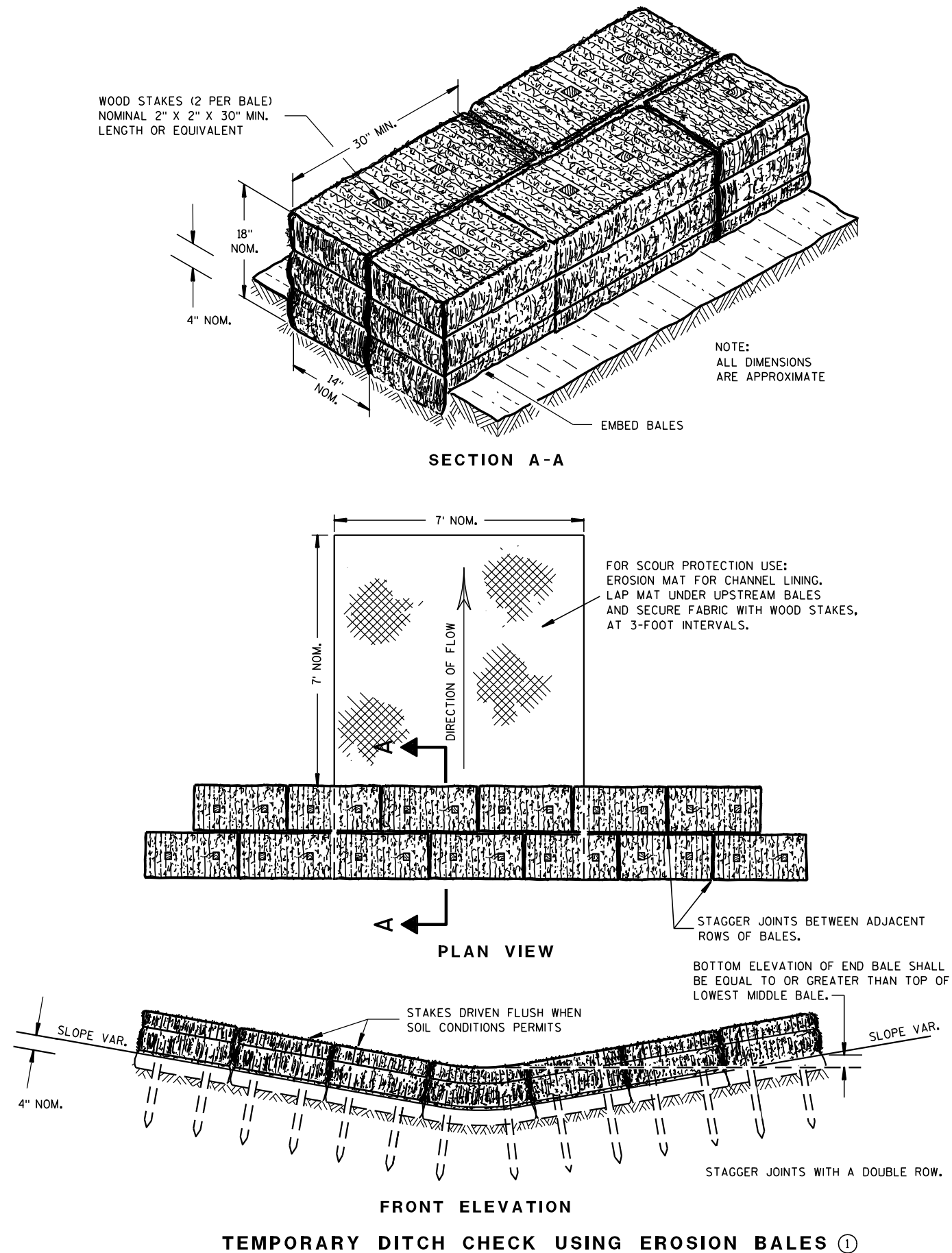
TRAFFIC CONTROL ROAD CLOSURE

LOCATION	APPROX. SERVICE PERIOD 60 DAYS	643.0420 BARRICADES TYPE III		643.0705 WARNING LIGHTS TYPE A		643.0900 SIGNS	
		NO.	DAYS	NO.	DAYS	NO.	DAYS
CTH S AT CTH G	60	2	120	4	240	--	--
CTH S AT BARSTOW RD	60	2	120	4	240	3	180
CTH S AT SHAW RD	60	2	120	4	240	4	240
CTH S AT BLACKBIRD RD	60	2	120	4	240	4	240
CTH S WEST OF BRIDGE	60	7	420	14	840	4	240
CTH S EAST OF BRIDGE	60	7	420	14	840	4	240
CTH S AT CRYSTAL LAKE RD	60	2	120	4	240	3	180
CTH S AT CTH SS	60	2	120	4	240	--	--
TOTALS		1,560		3,120		1,320	



Standard Detail Drawing List

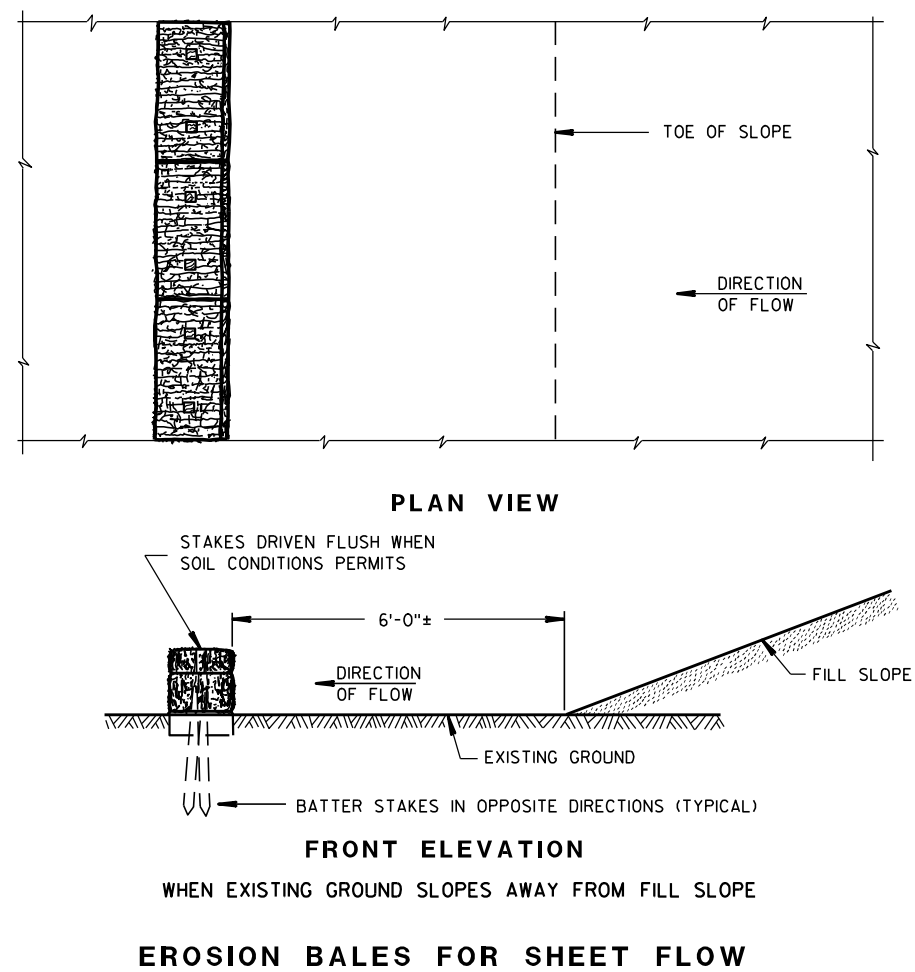
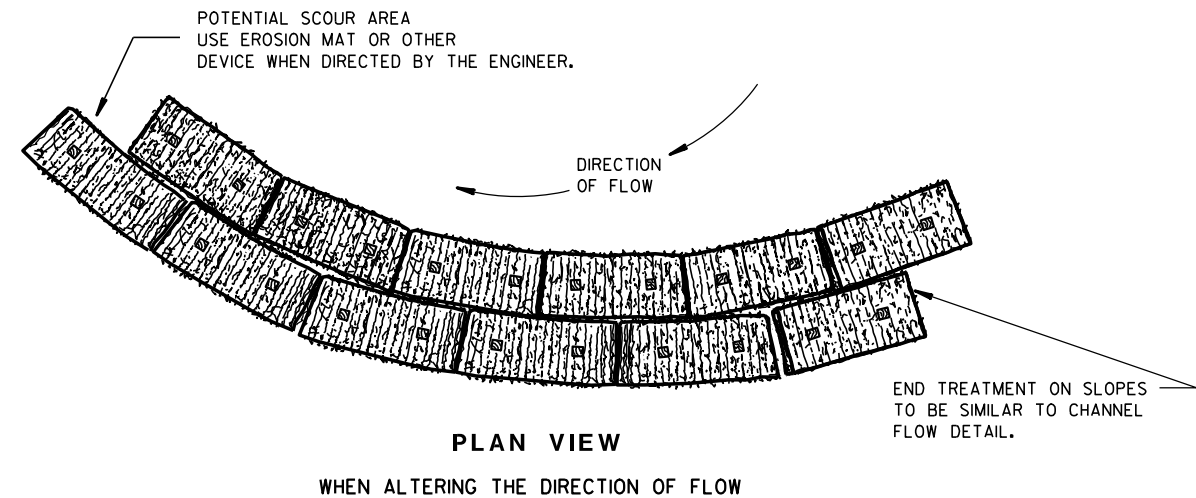
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
14B42-03A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-02A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-03A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03G	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-05A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-05B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-05C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C03-02	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C06-07	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-16A	PAVEMENT MARKING (MAINLINE)



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

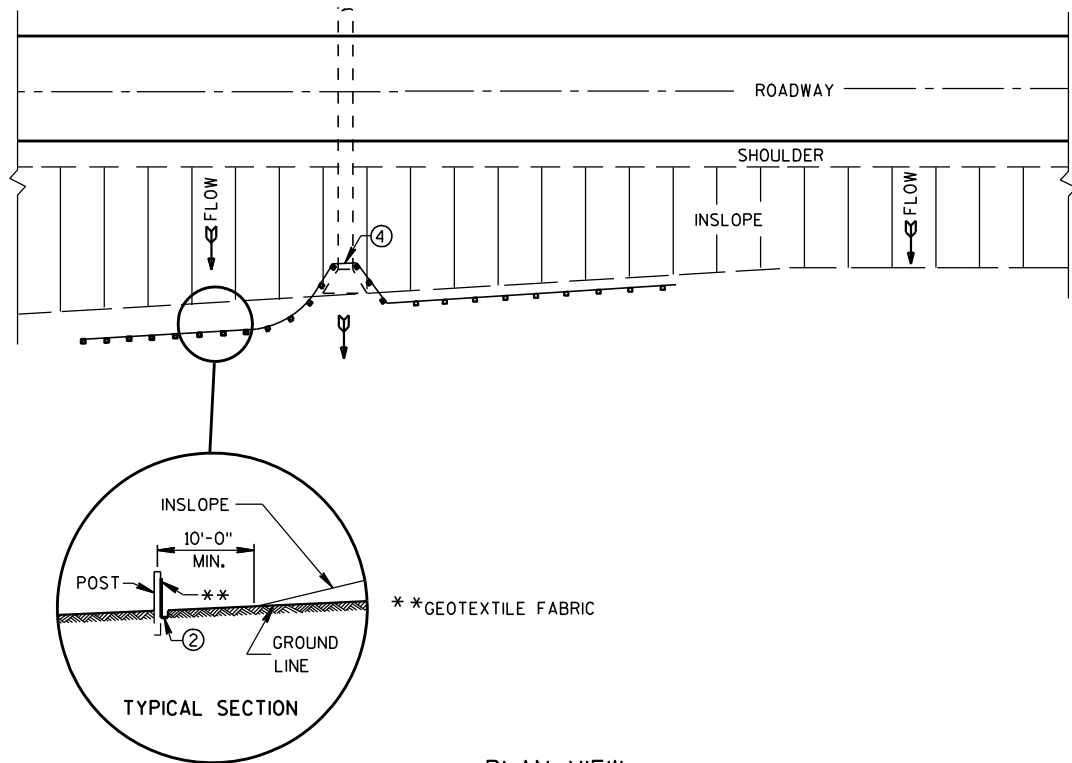
TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

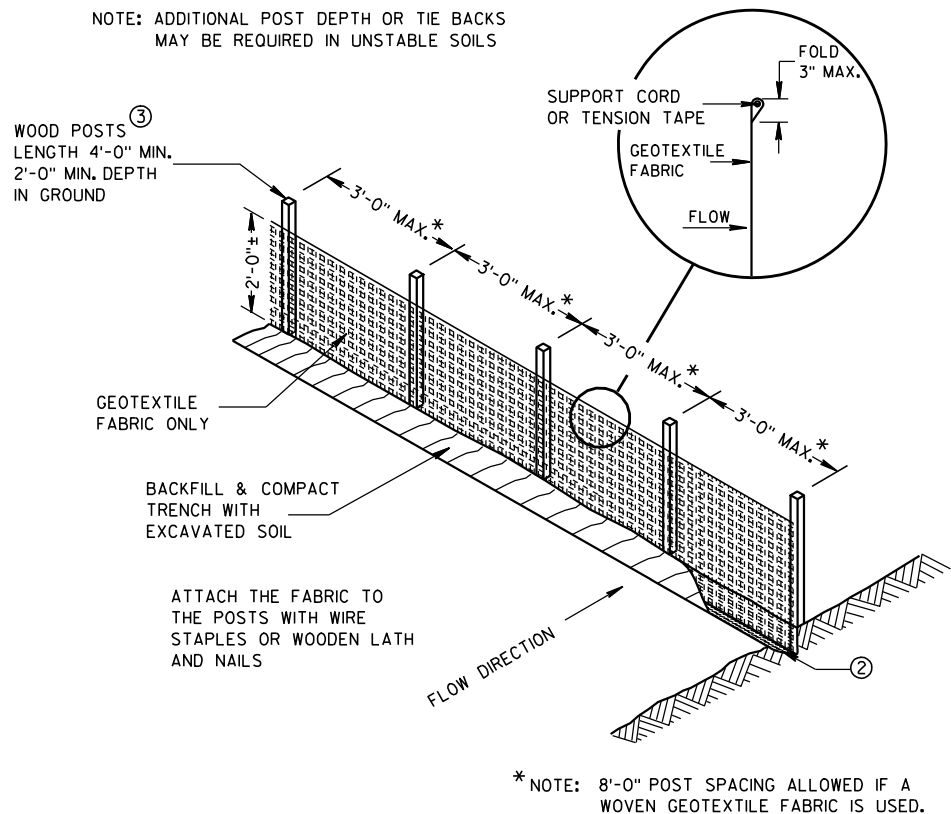
APPROVED

6/04/02
DATE/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

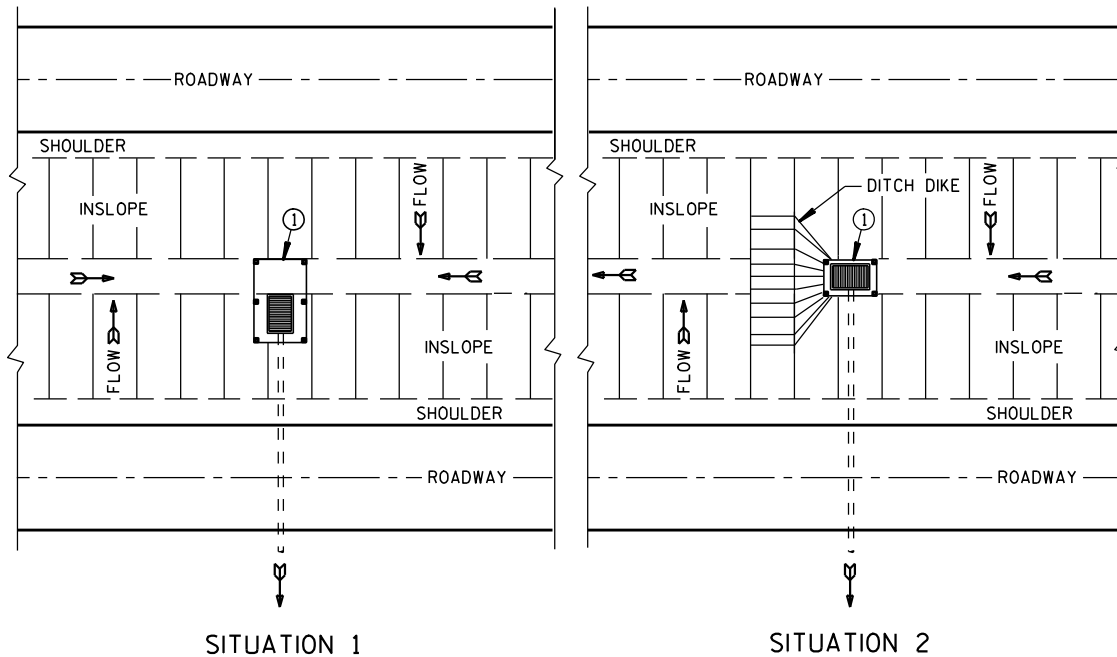
FHWA



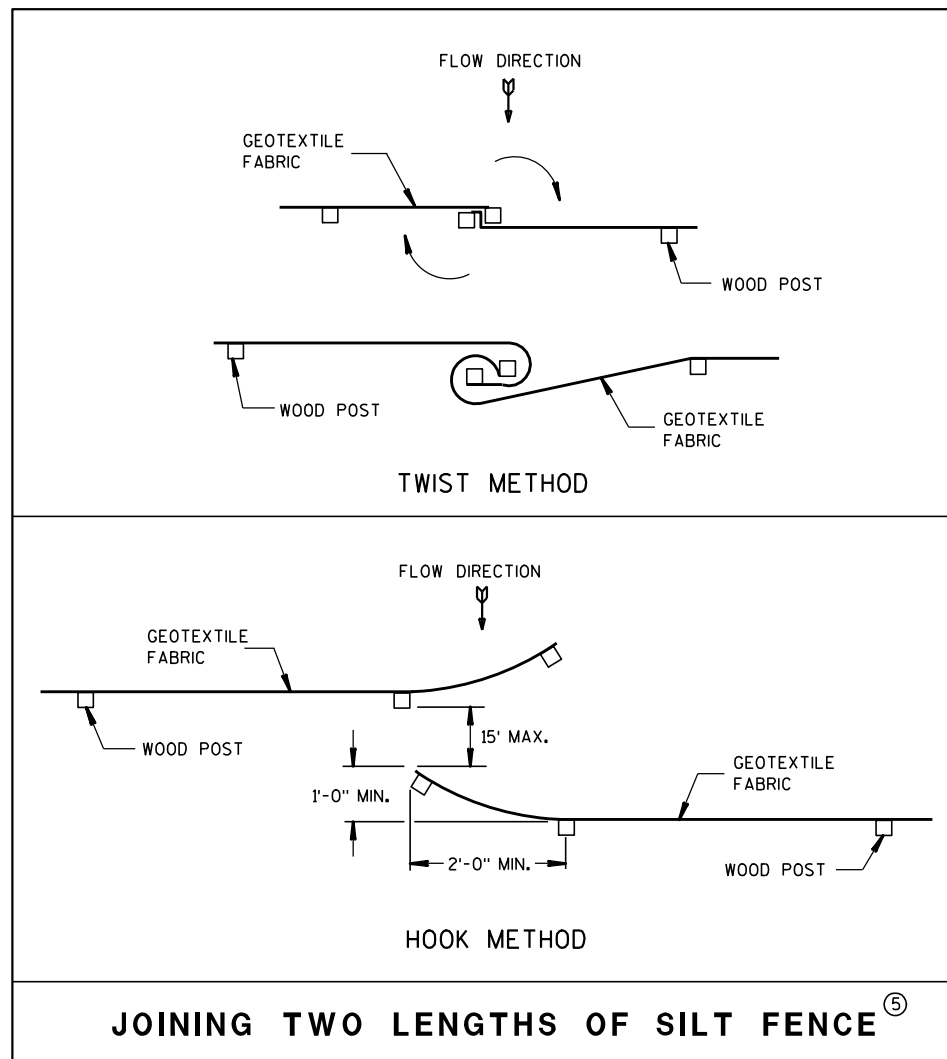
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

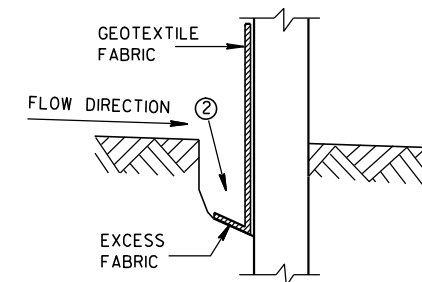


JOINING TWO LENGTHS OF SILT FENCE^⑤

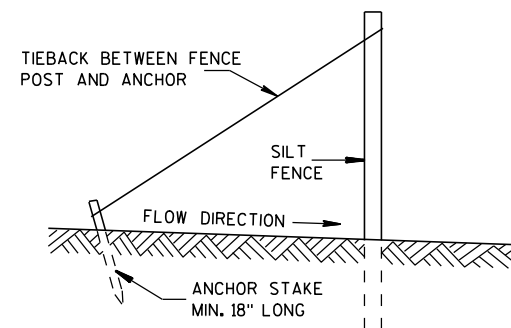
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

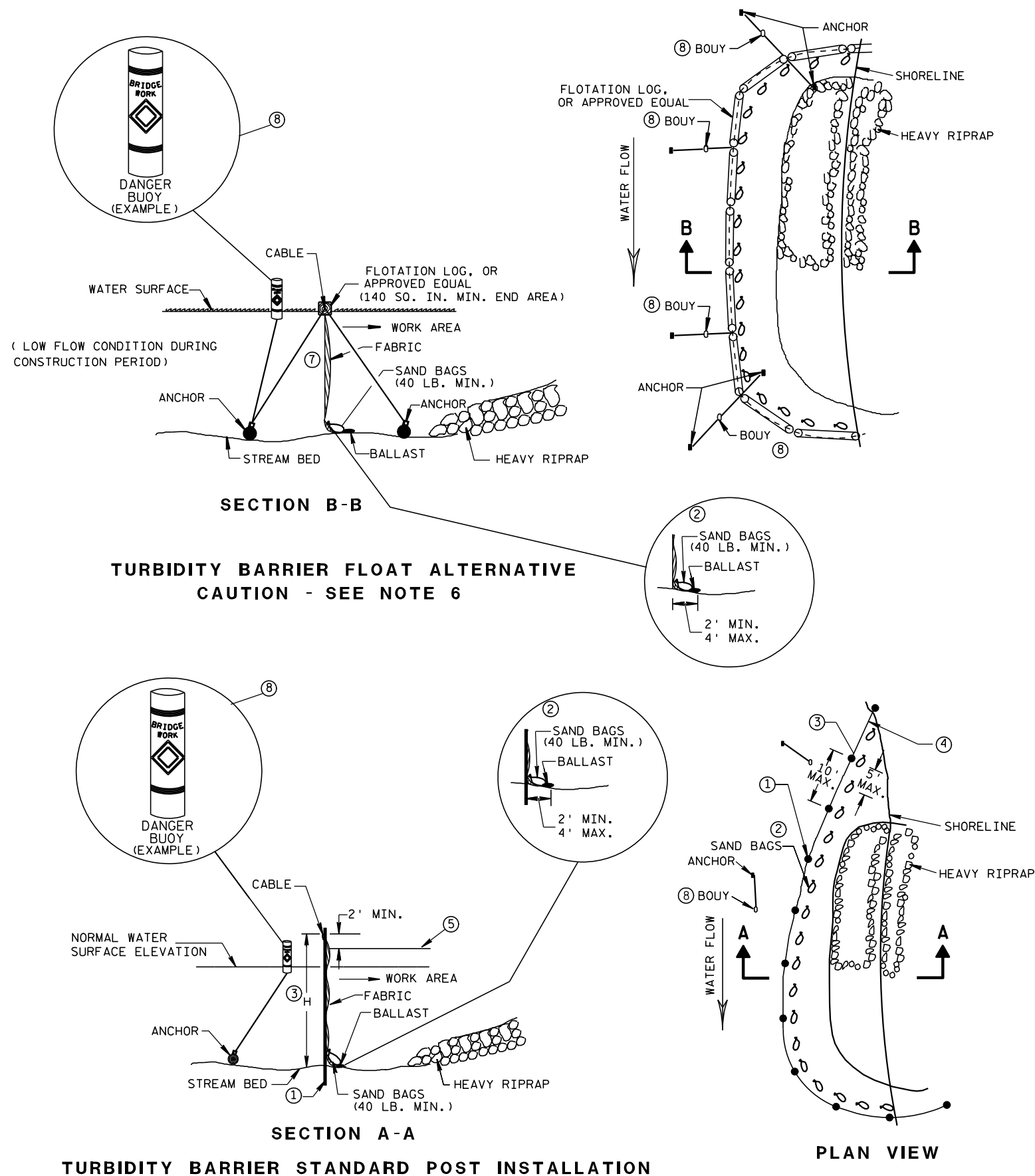


TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

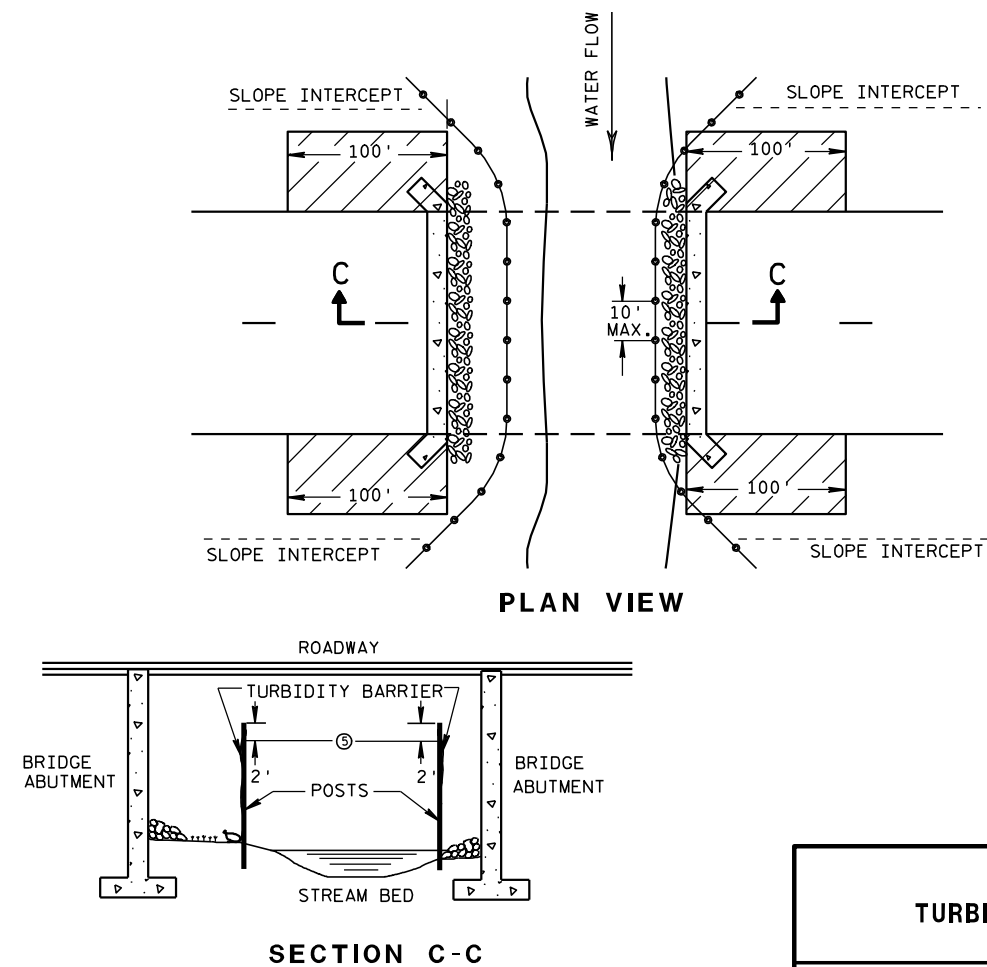


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

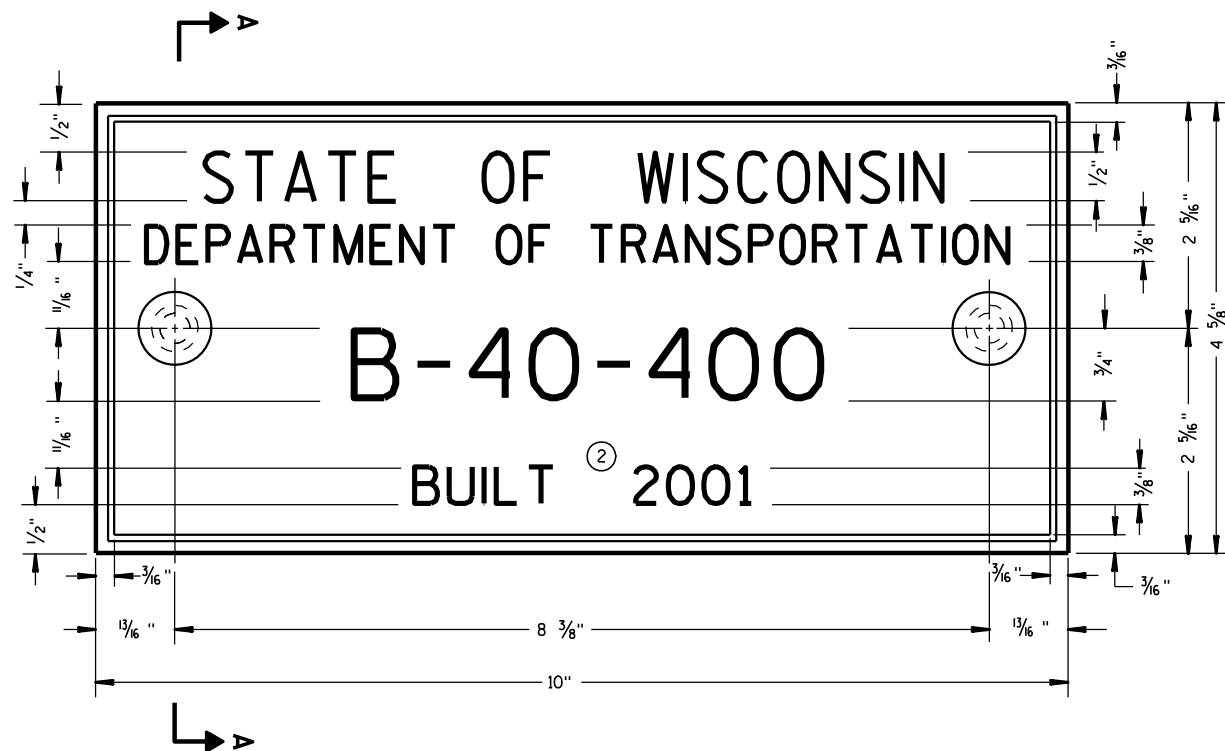
APPROVED

6/04/02

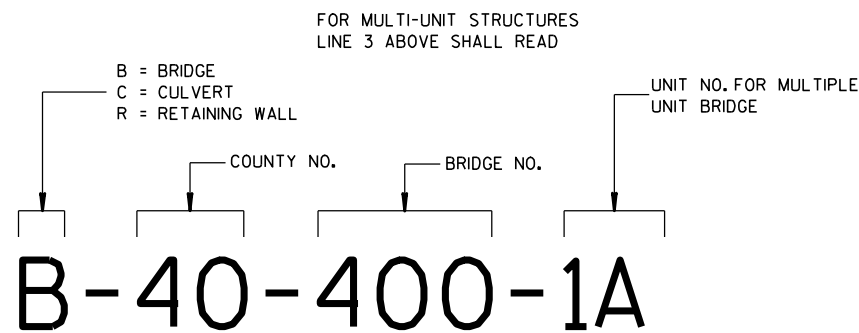
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



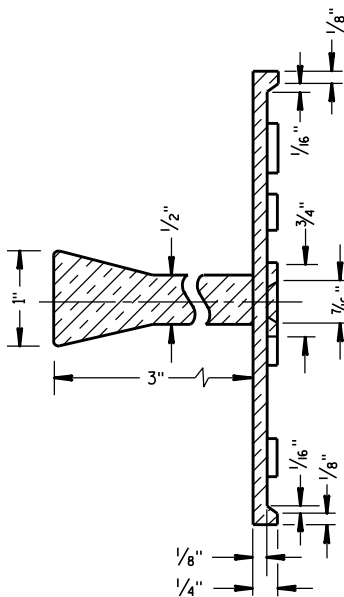
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

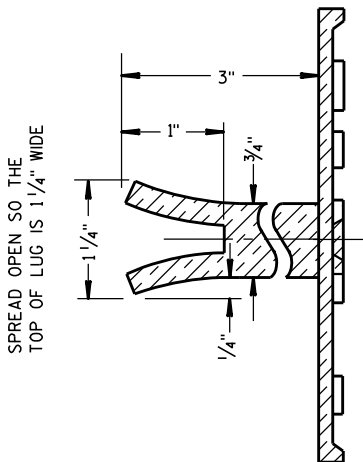
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

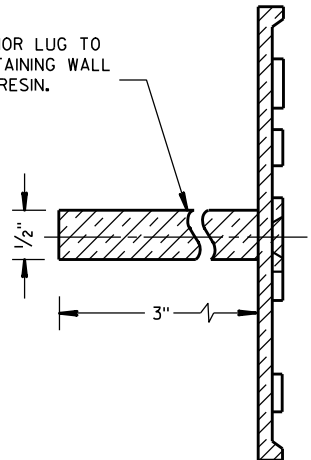


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

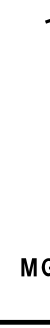
APPROVED
3/26/10
DATE
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA

6

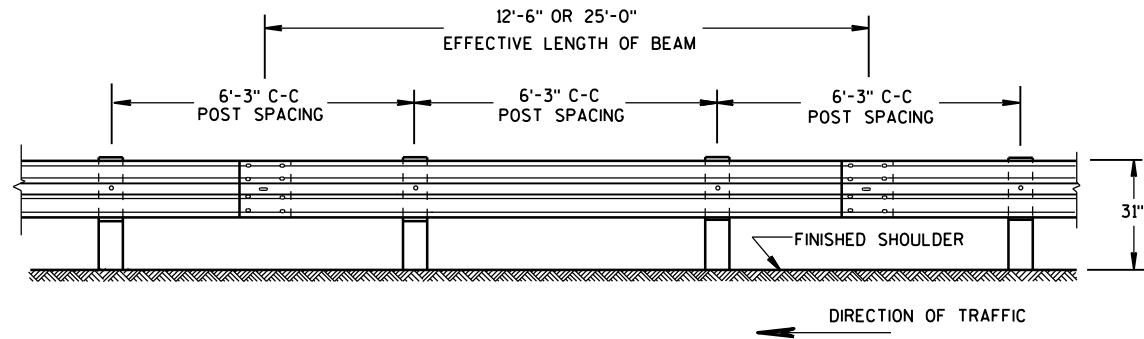
- S.D.D. 14 B 42-3a**



S.D.D. 14 B 42-3a

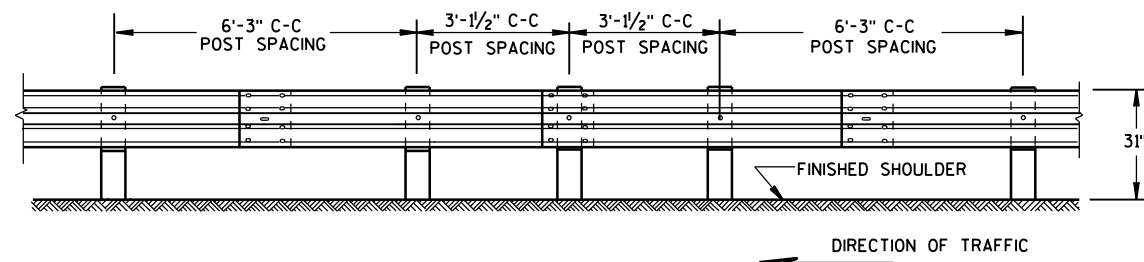


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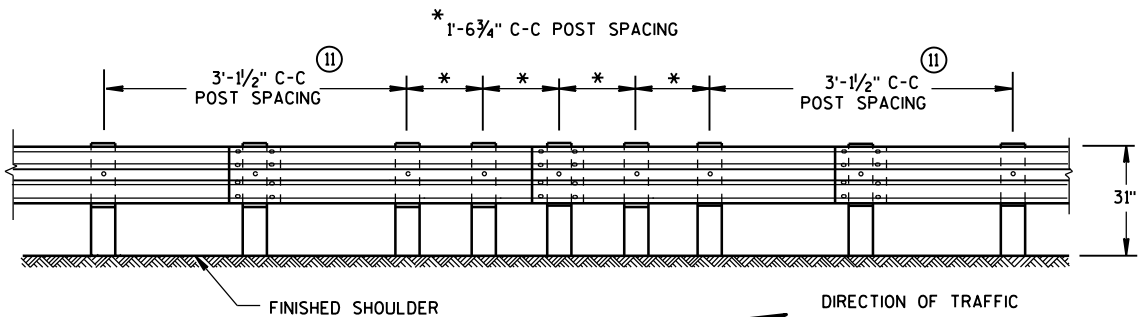
FRONT VIEW

POST SPACING STANDARD INSTALLATION



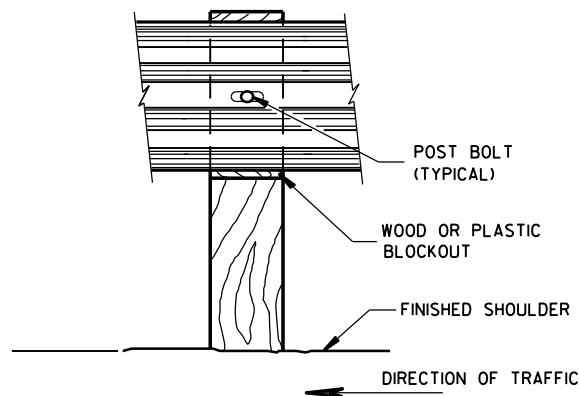
FRONT VIEW

HALF POST SPACING (HS) AND HALF POST SPACING WITH LONGER POSTS (K)

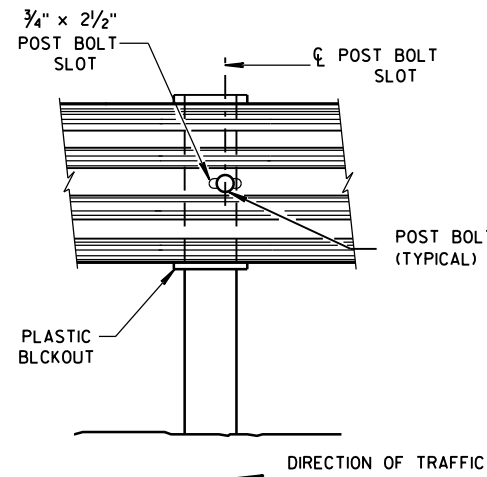


FRONT VIEW

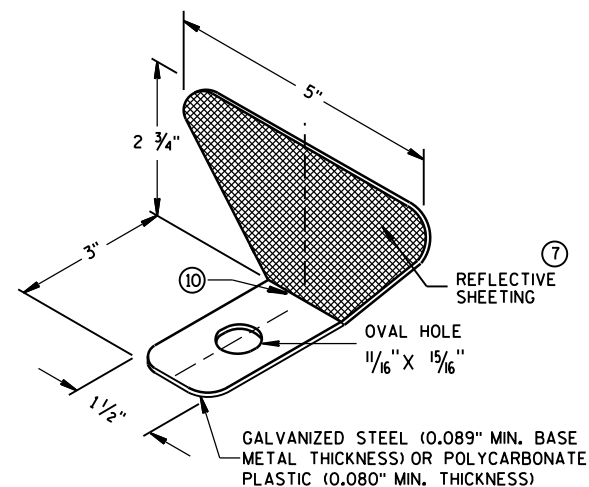
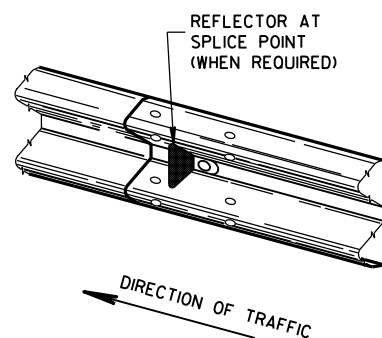
QUARTER POST SPACING (QS)



FRONT VIEW AT WOOD POST



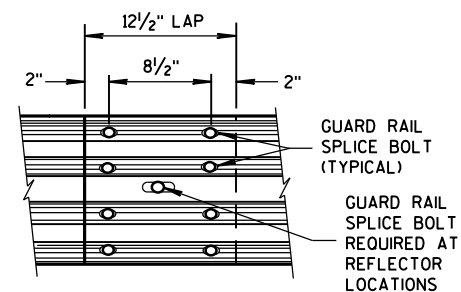
FRONT VIEW AT STEEL POST



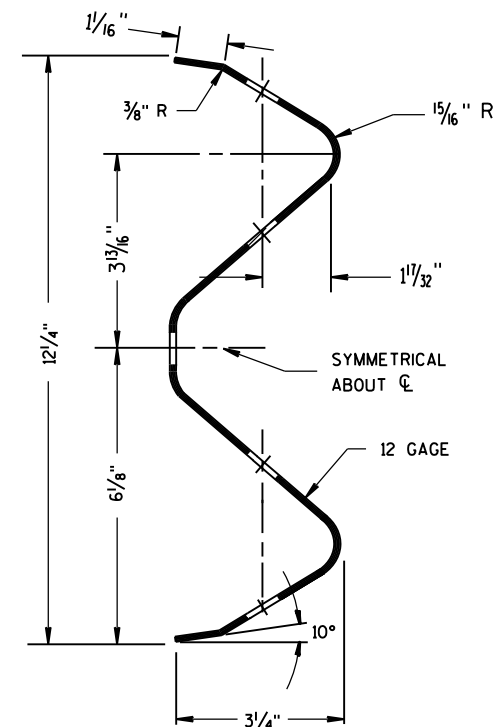
ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

GENERAL NOTES

- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
 - ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
 - ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
 - ⑩ PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
 - ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND $\frac{5}{8}$ " DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



FRONT VIEW
MID-SPAN BEAM SPLICE



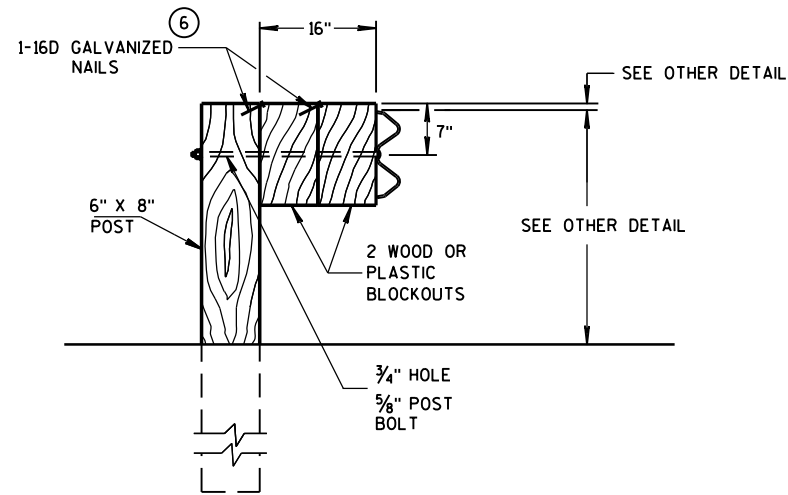
SECTION THRU W-BEAM RAIL

REFLECTOR SPACING

	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1 ⑨	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2 ⑩	3
	> 200'	100' C-C	2	

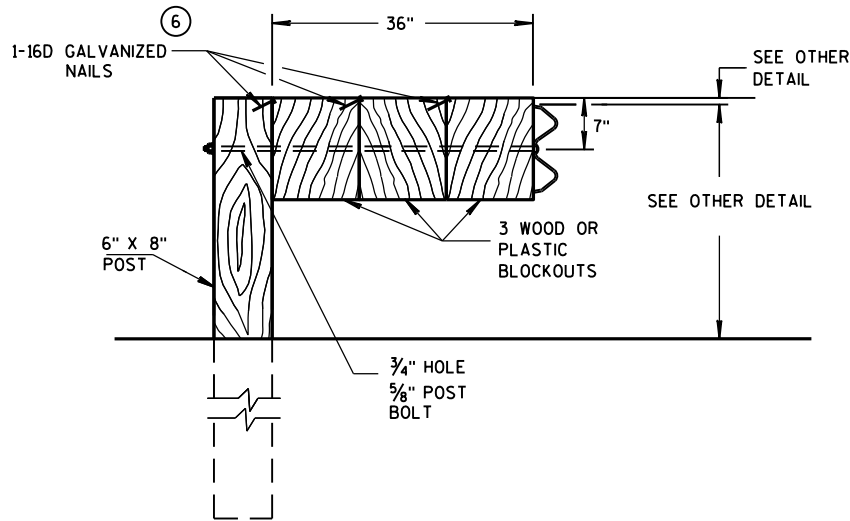
MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

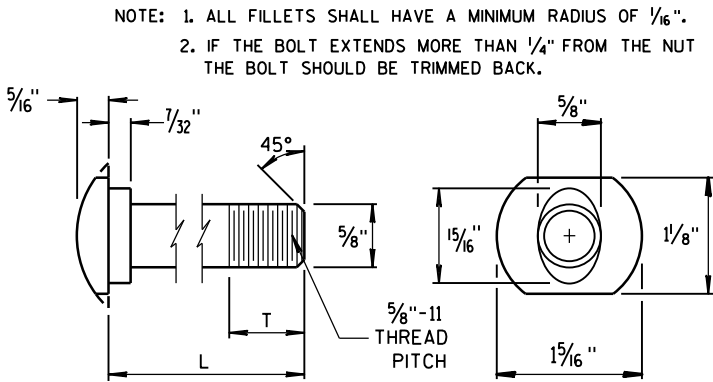
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



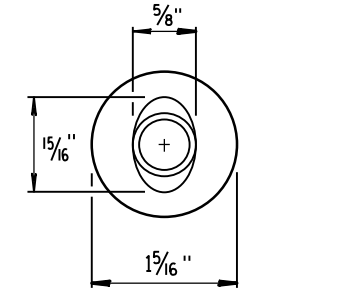
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

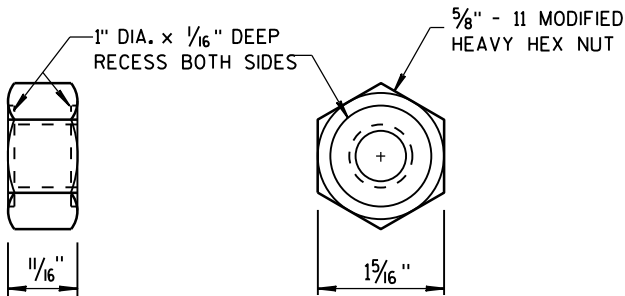
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



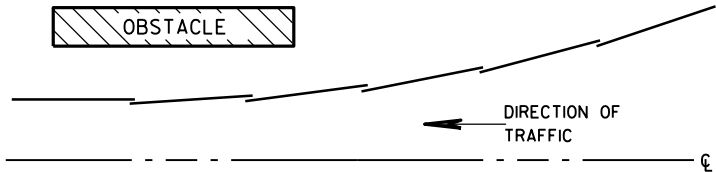
POST BOLT TABLE



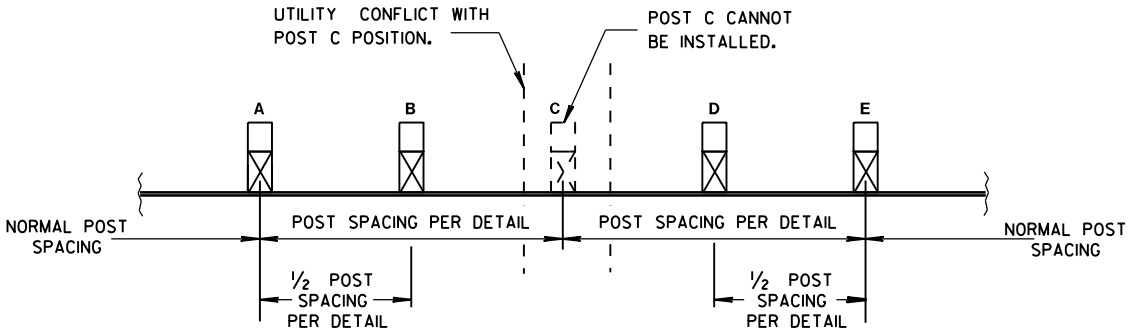
ALTERNATE BOLT HEAD



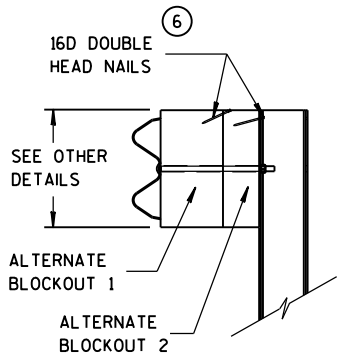
POST BOLT
AND RECESS NUT



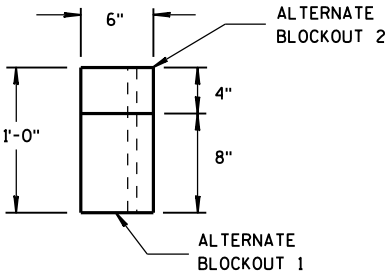
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2014
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (F) $\frac{1}{2}$ " DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

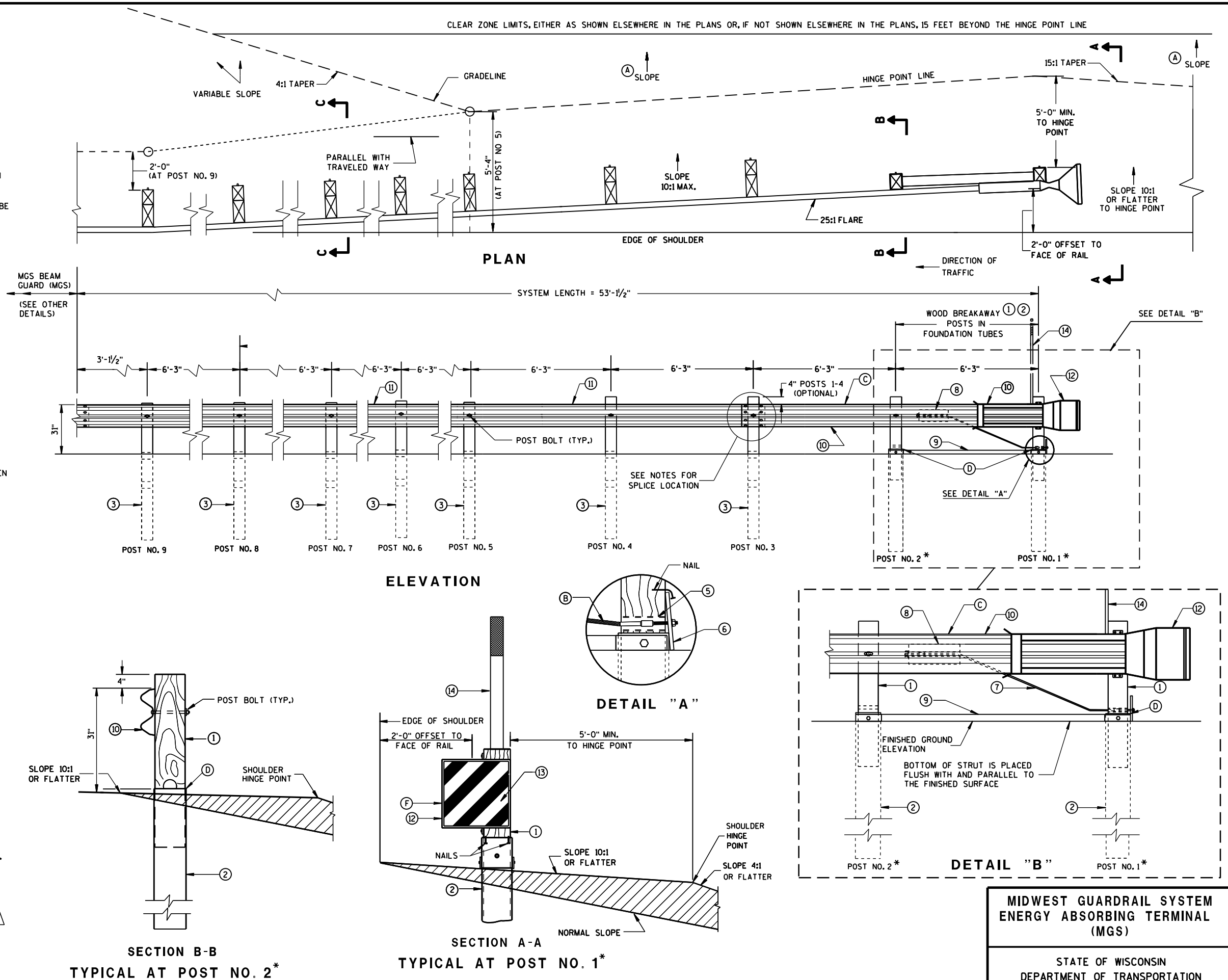
SEE SDD 14B42 FOR MORE INFORMATION.

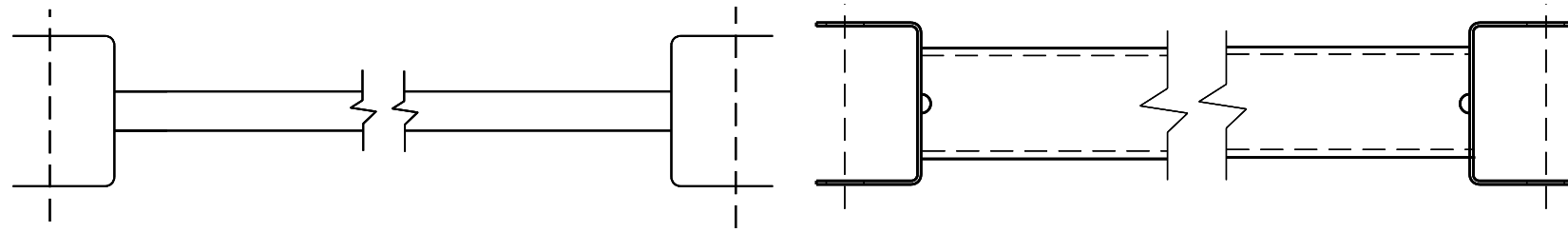
* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

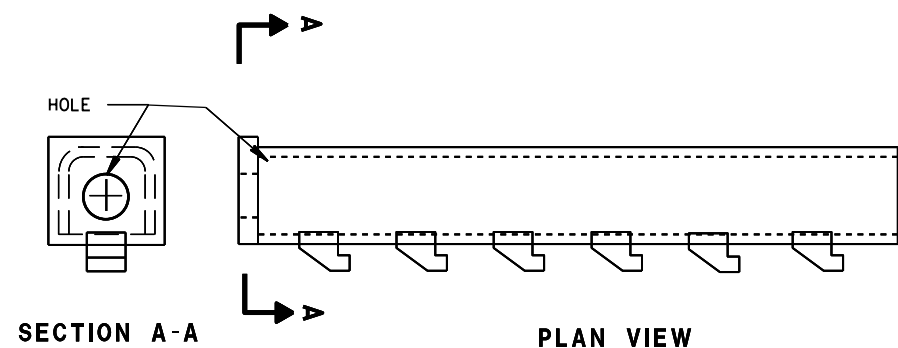
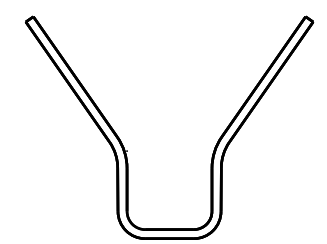
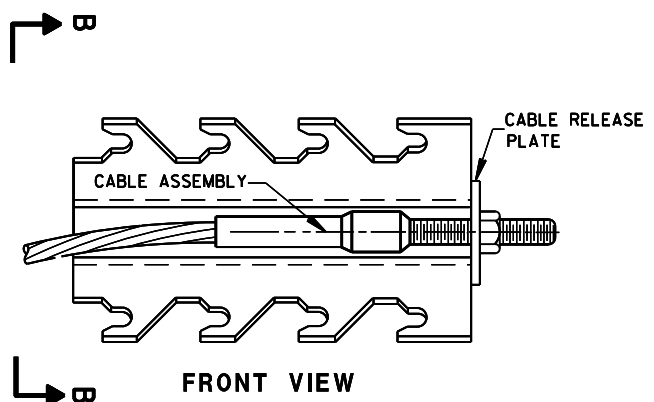
W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

THE CENTER OF THE UPPER $\frac{3}{4}$ " DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.





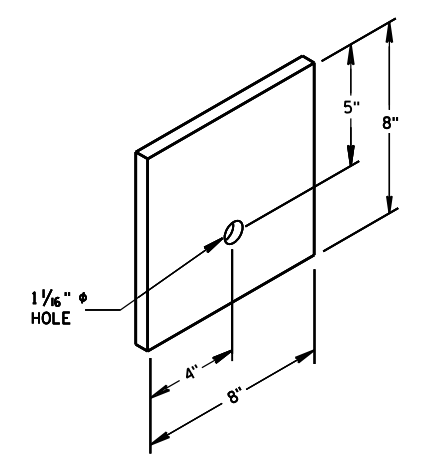
9 H
GENERIC GROUND STRUT



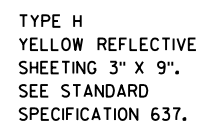
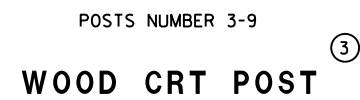
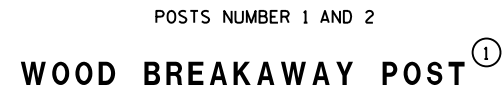
8 H
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

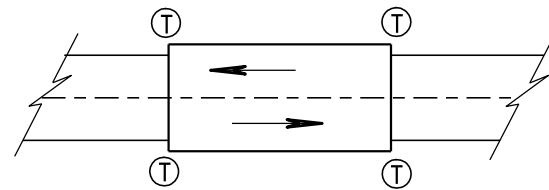
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



6
BEARING PLATE

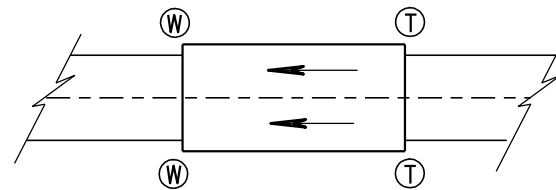


<p>MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)</p>	
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED June 2014</p>	<p>/S/ Jerry H. Zogg</p>
<p>DATE</p>	<p>ROADWAY STANDARDS DEVELOPMENT ENGINEER</p>
<p>FHWA</p>	



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

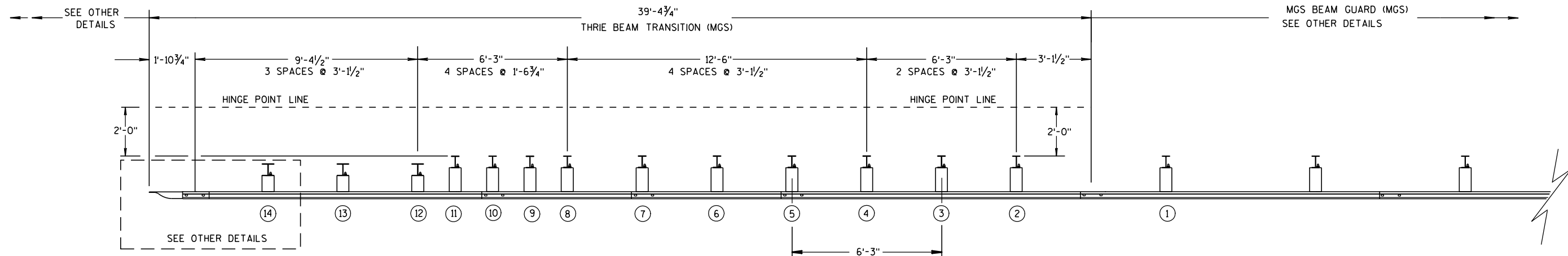
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

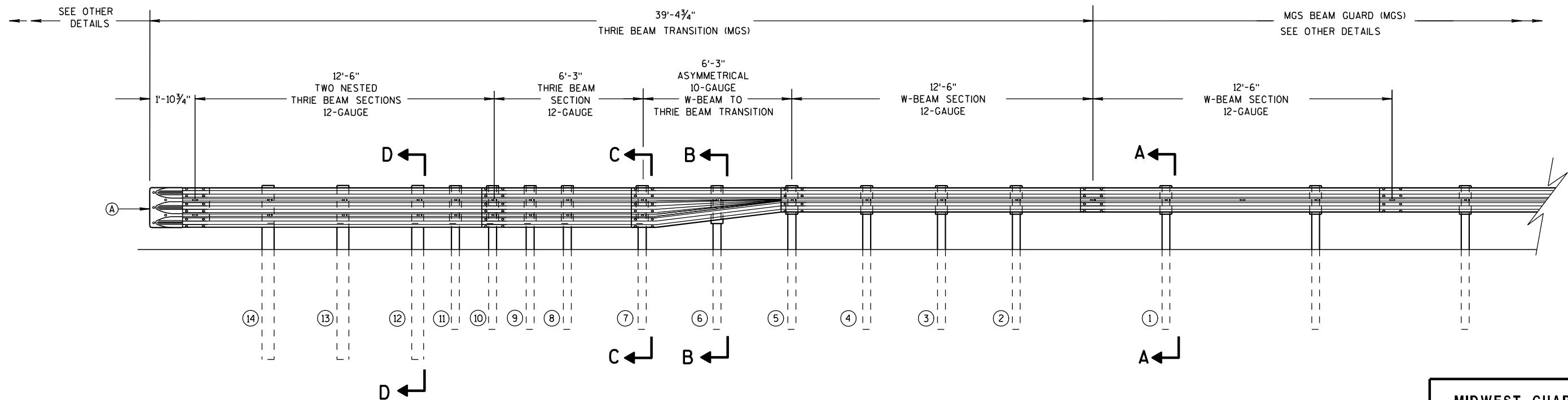
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

Ⓐ BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

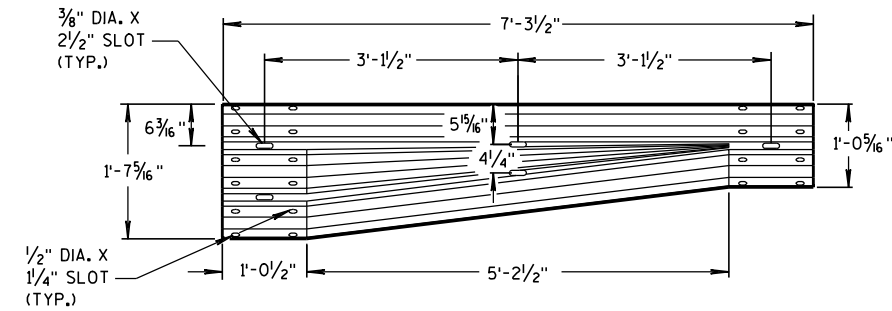
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

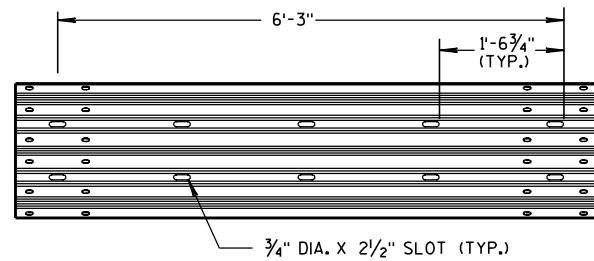
S.D.D. 14 B 45-3b



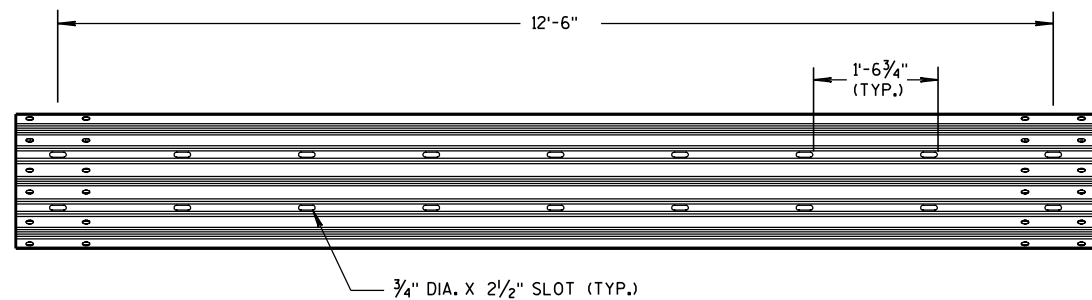
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



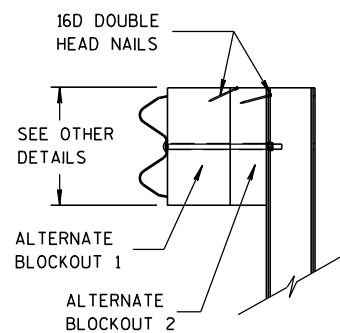
W-BEAM TO THRIE BEAM TRANSITION SECTION



6'-3" THRIE BEAM SECTION

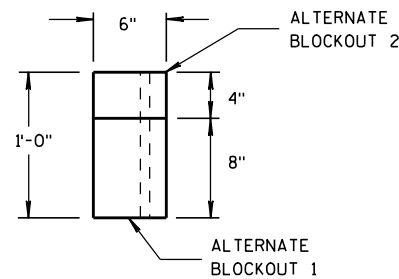


12'-6" THRIE BEAM SECTION

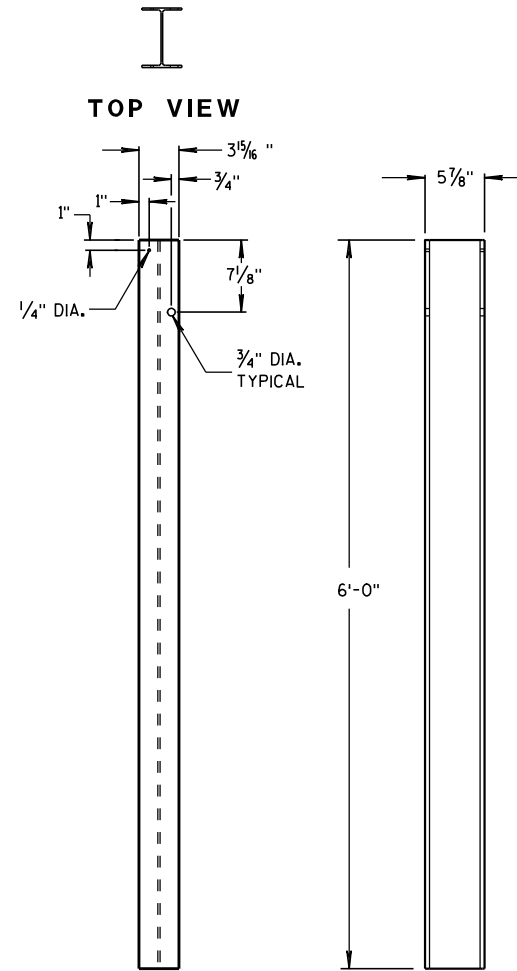


SIDE VIEW

ALTERNATE WOOD BLOCKOUT DETAIL



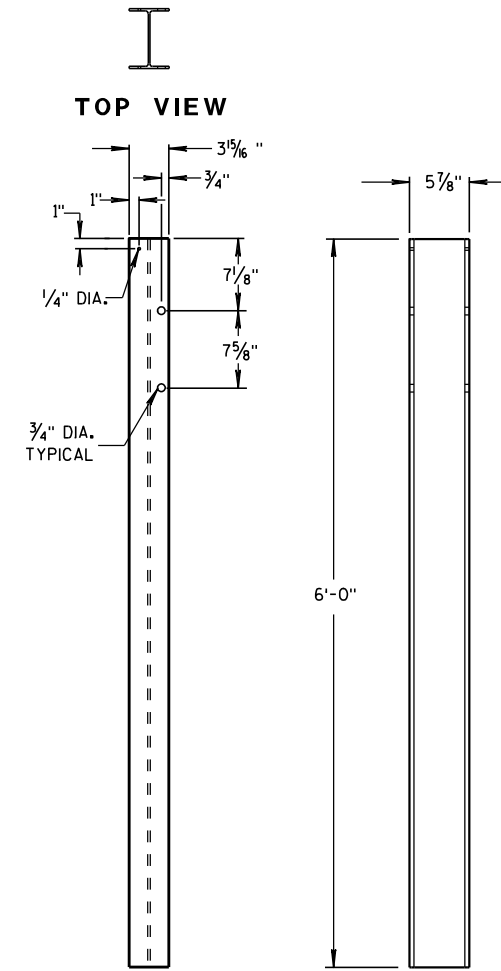
TOP VIEW



FRONT VIEW

SIDE VIEW

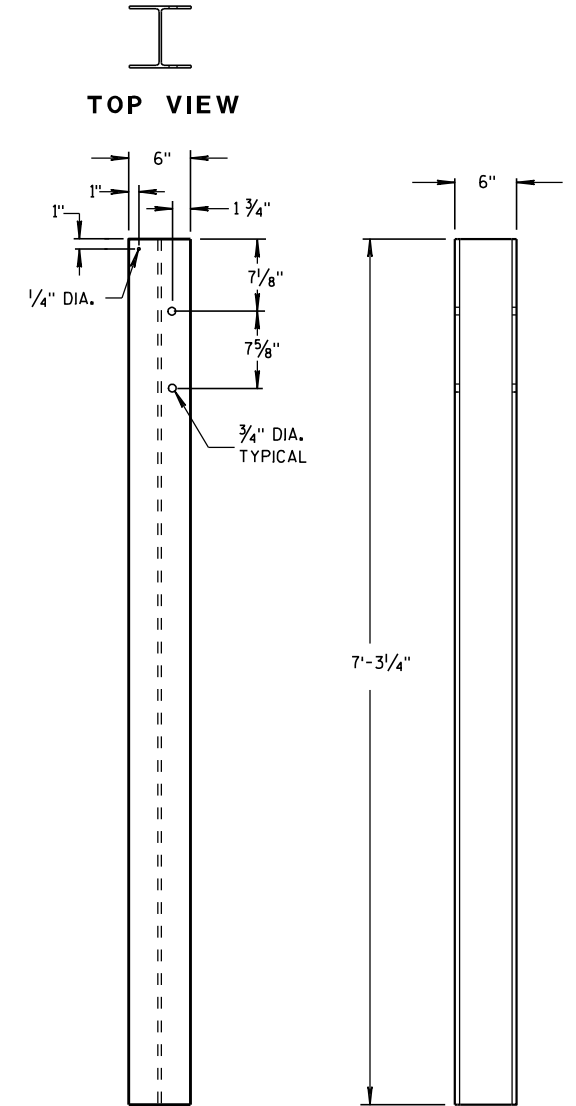
STEEL POSTS 1-5



FRONT VIEW

SIDE VIEW

STEEL POSTS 6-11



FRONT VIEW

SIDE VIEW

STEEL POSTS 12-14

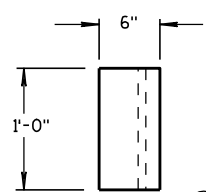
STEEL POST SIZES

POST NUMBER	SECTION TYPE	LENGTH
①	W6x9	72"
②	W6x9	72"
③	W6x9	72"
④	W6x9	72"
⑤	W6x9	72"
⑥	W6x9	72"
⑦	W6x9	72"
⑧	W6x9	72"
⑨	W6x9	72"
⑩	W6x9	72"
⑪	W6x9	72"
⑫	W6x15	87 1/8"
⑬	W6x15	87 1/8"
⑭	W6x15	87 1/8"

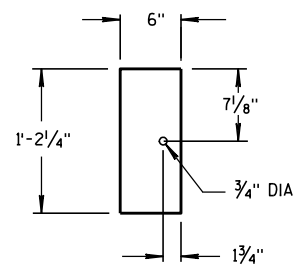
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

① WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

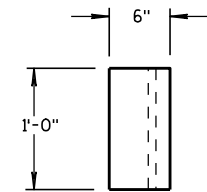


TOP VIEW

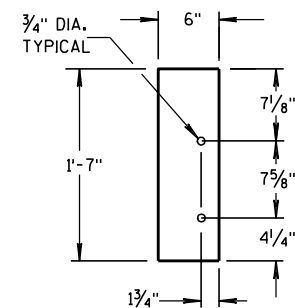


FRONT VIEW

BLOCKOUT
POSTS 1-5

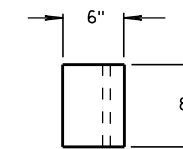


TOP VIEW

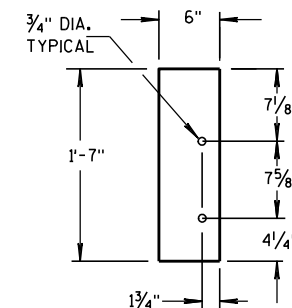


FRONT VIEW

BLOCKOUT
POSTS 6-11

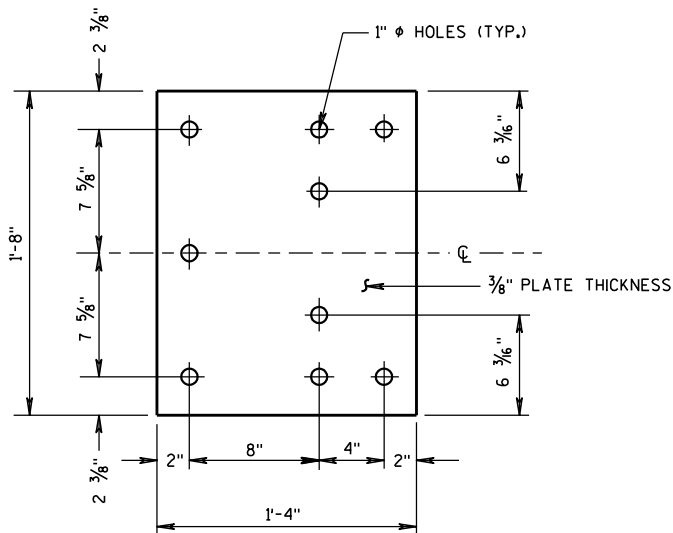


TOP VIEW

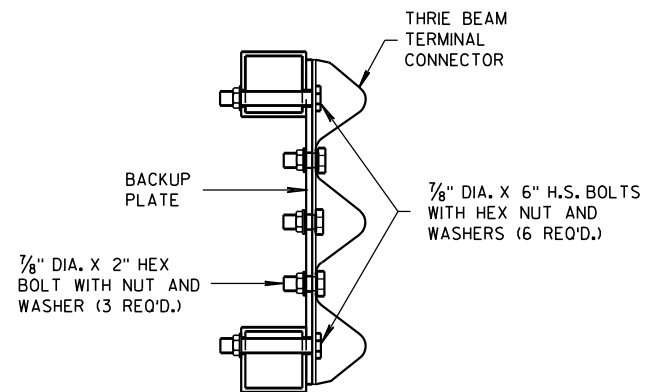


FRONT VIEW

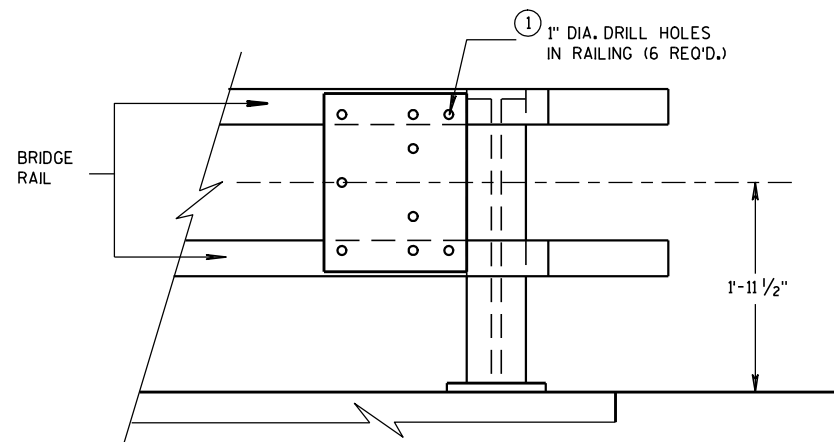
BLOCKOUT
POSTS 12-14



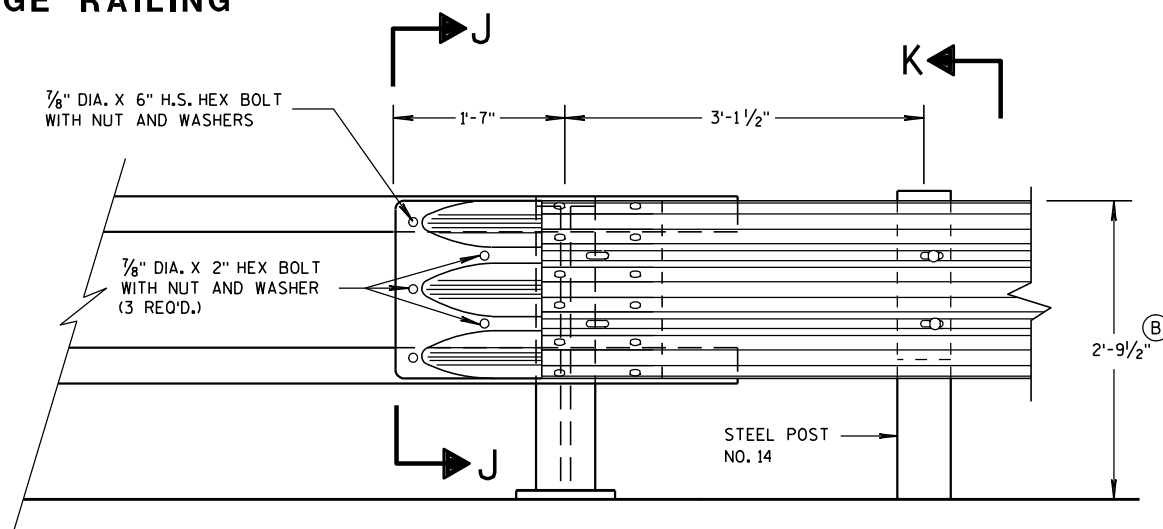
BACK-UP PLATE DETAIL



SECTION J-J

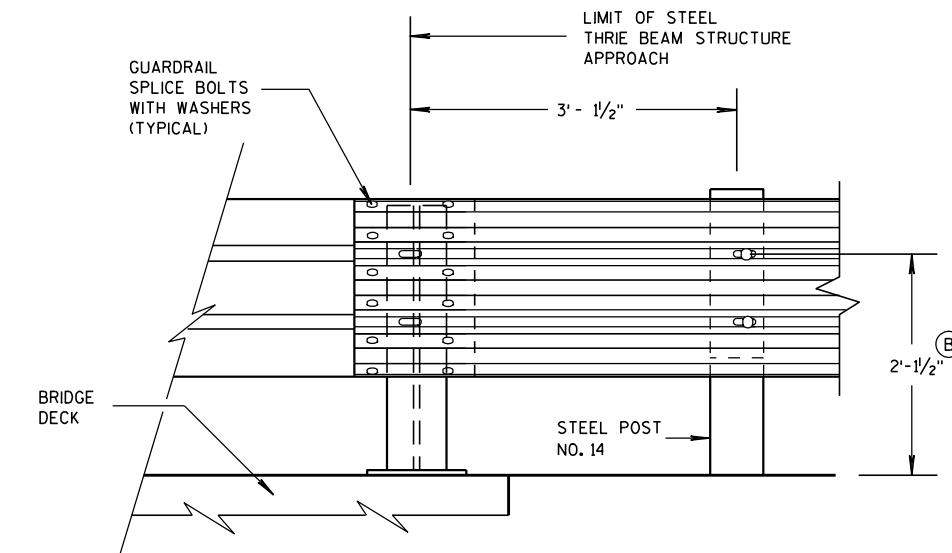


BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING



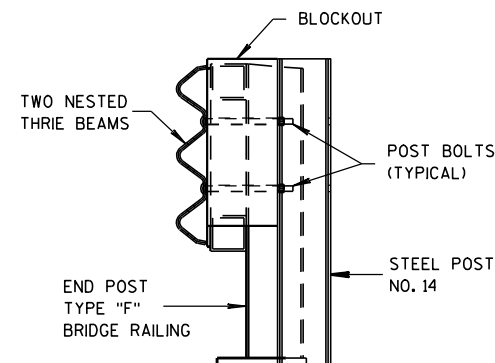
FRONT VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING TYPE "F"



FRONT VIEW

THRIE BEAM CONNECTION TO STEEL RAILING TYPE "W"



SECTION K-K

GENERAL NOTES

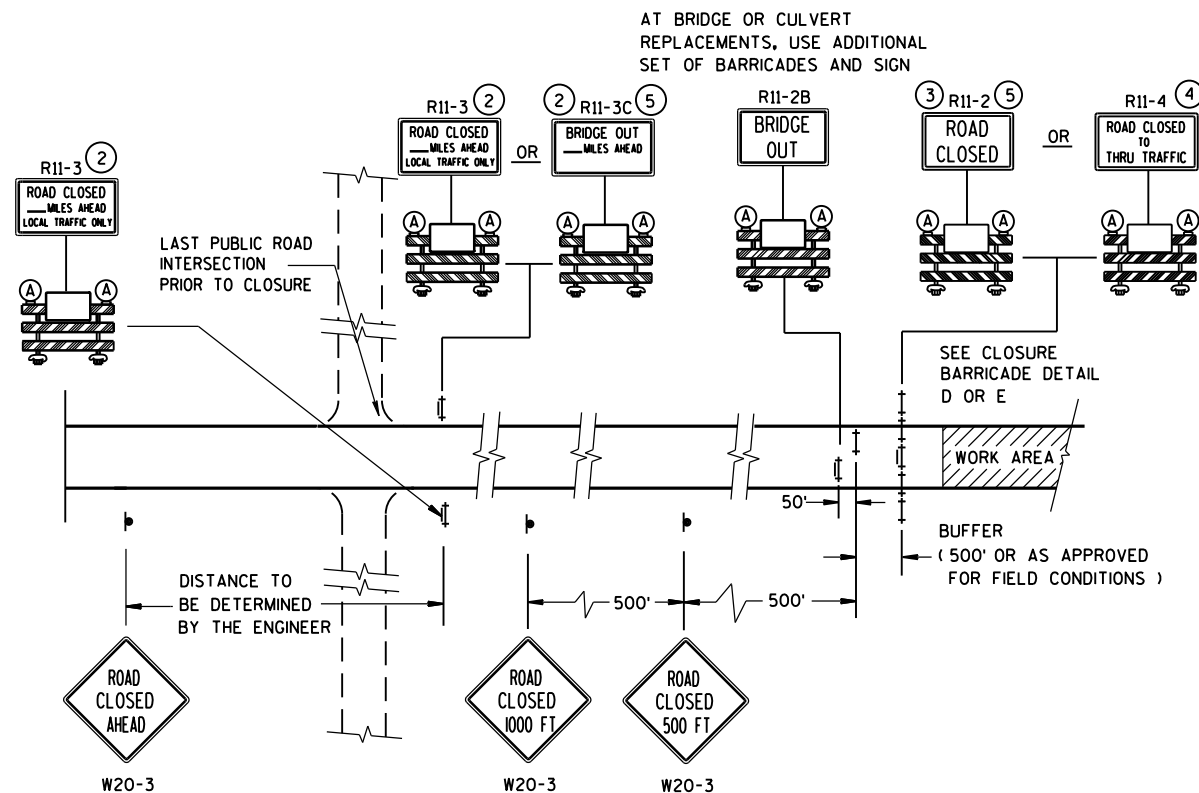
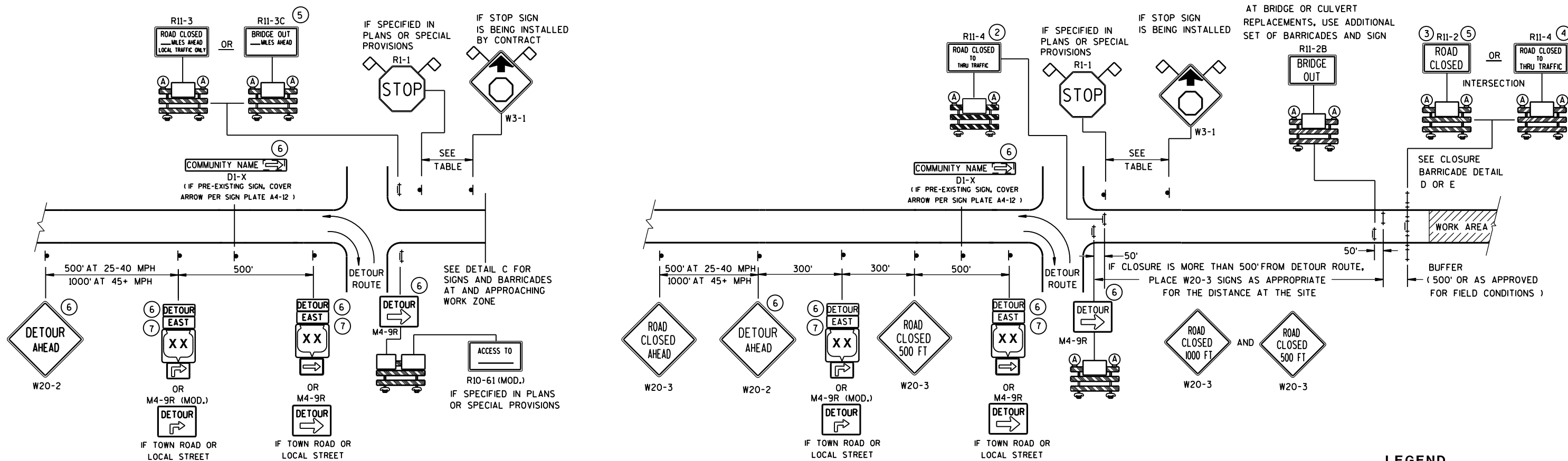
- ① DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

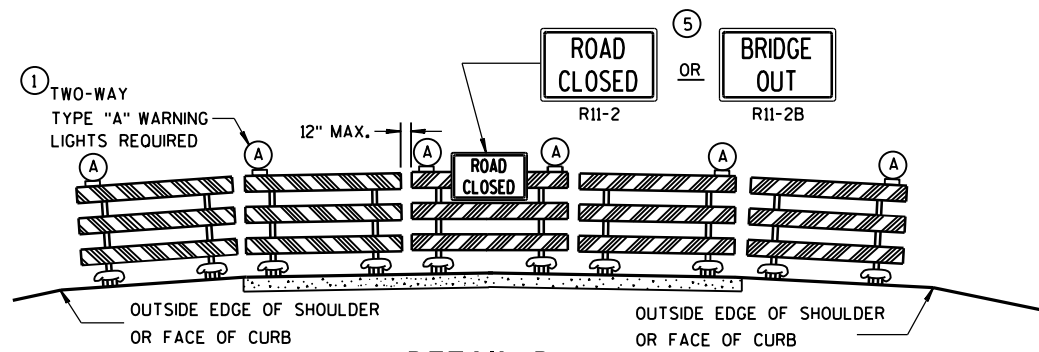
APPROVED
8/31/2012
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

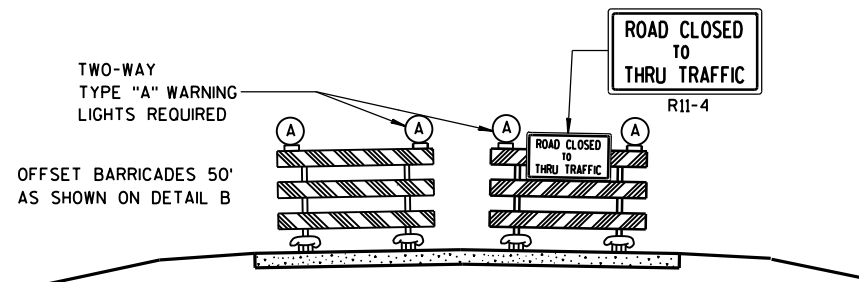


SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
8/2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

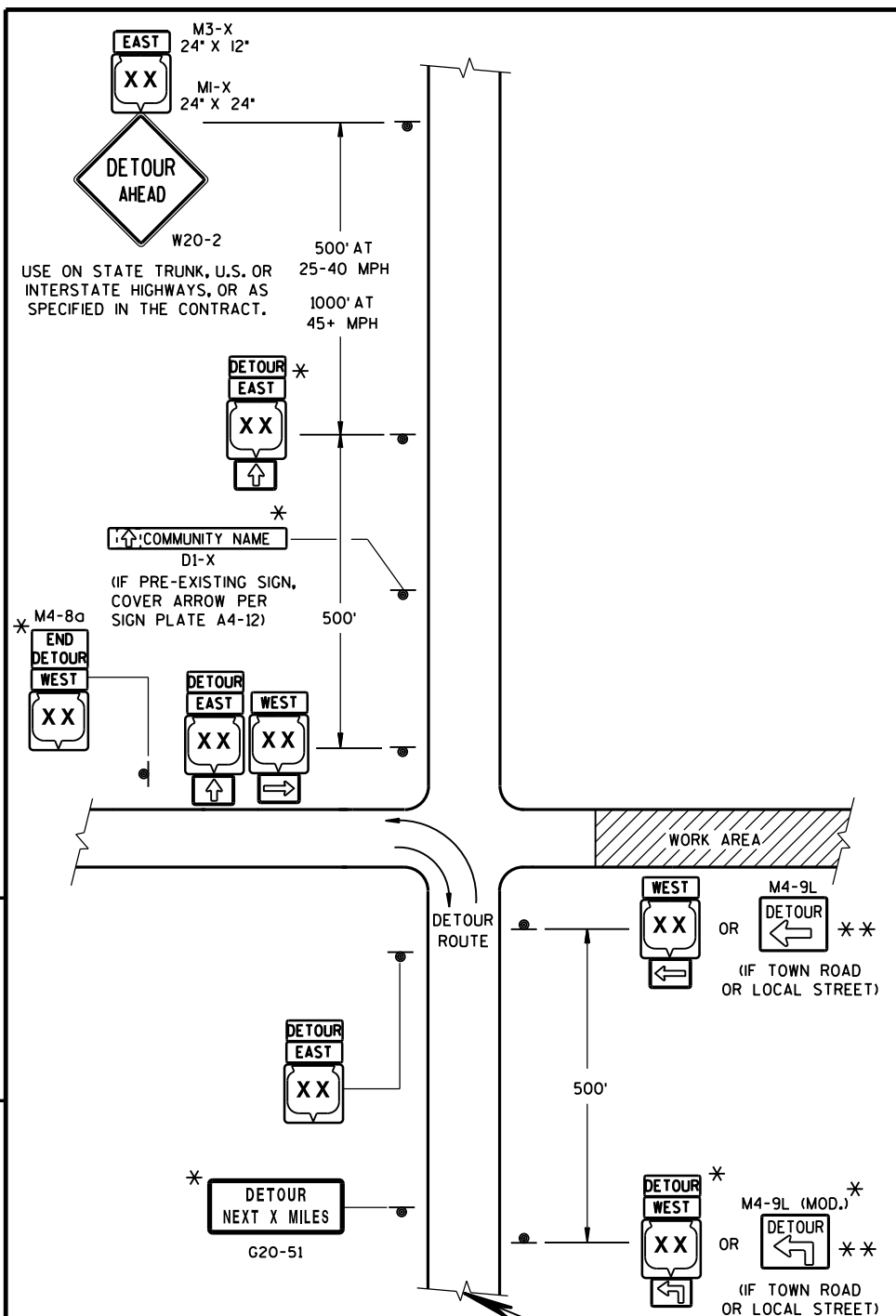
R1-1 SHALL BE 36" X 36".

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



THIS DRAWING PROVIDES GENERAL GUIDANCE ON TYPICAL DETOUR SIGN LAYOUT AND SPACING. SEE PROJECT DETOUR SIGNING SHEETS FOR SPECIFIC DETAILS FOR EACH PROJECT.

MATCH POINT

DETAIL F
DETOUR SIGNING

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS, MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

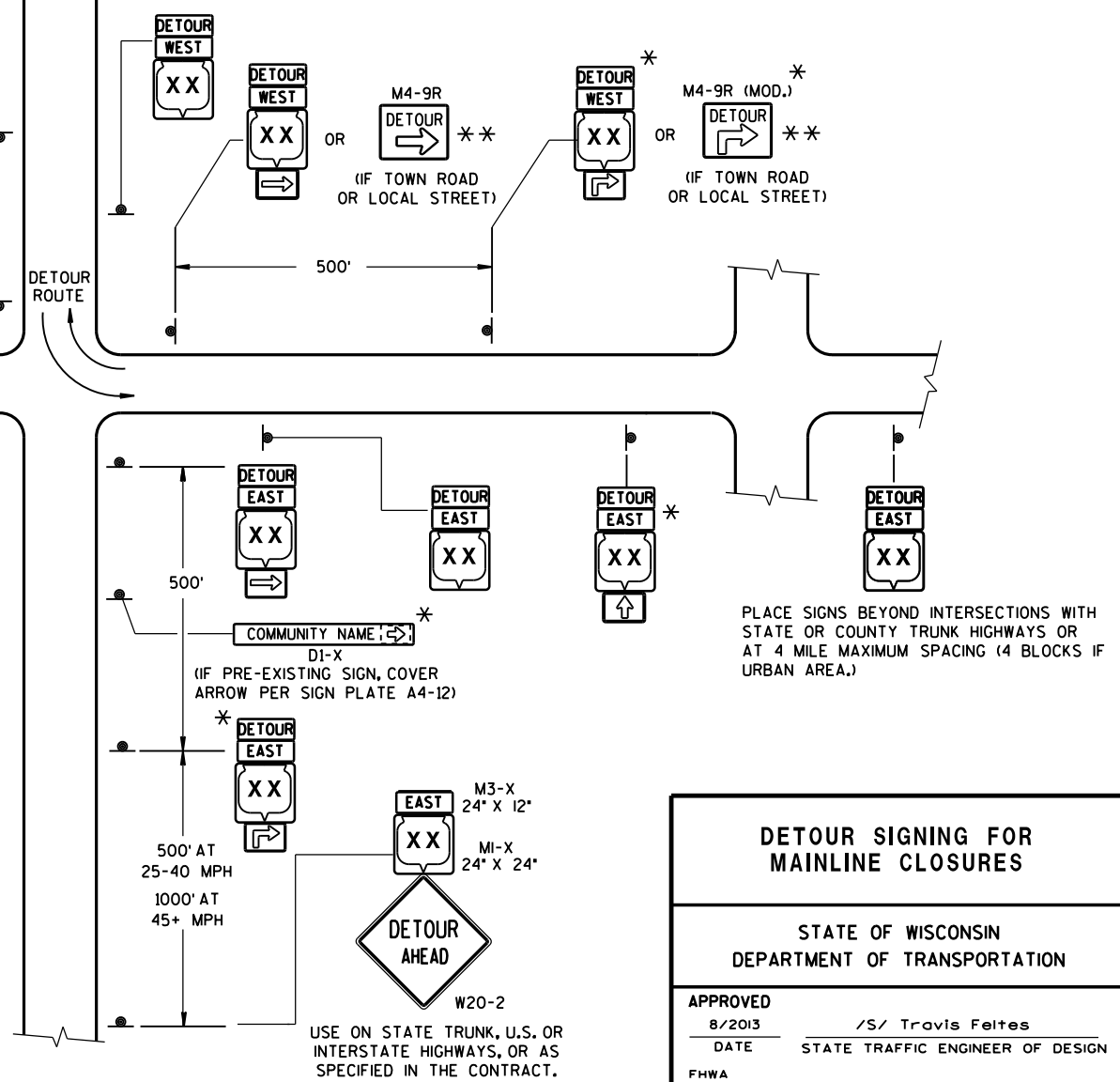
"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

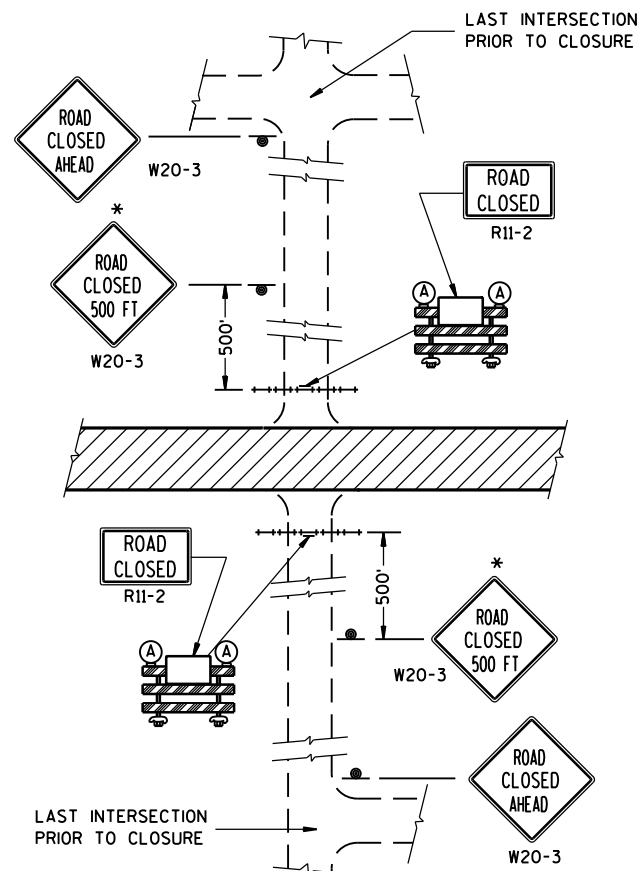
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-9 SHALL BE 30" X 24".
- M4-8a SHALL BE 24" X 18".
- G20-51 SHALL BE 60" X 24".
- W20-2 SHALL BE 48" X 48".
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.

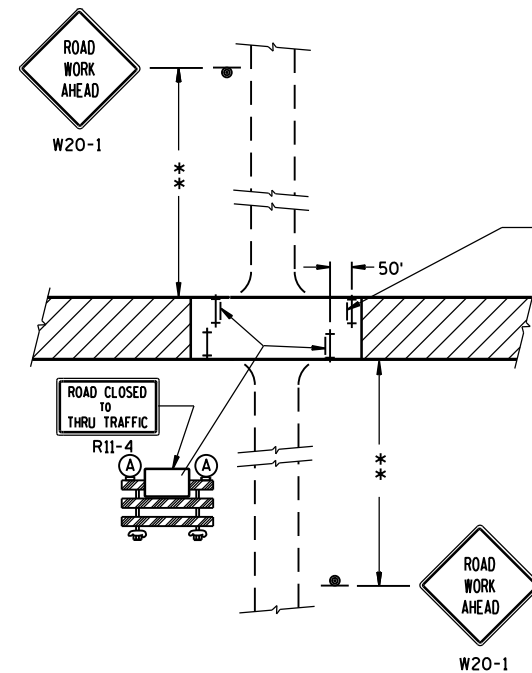
** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.



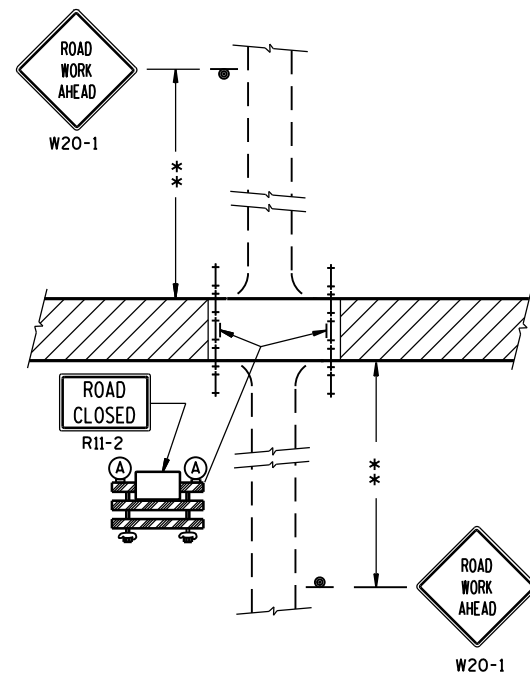
DETOUR SIGNING FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 8/2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



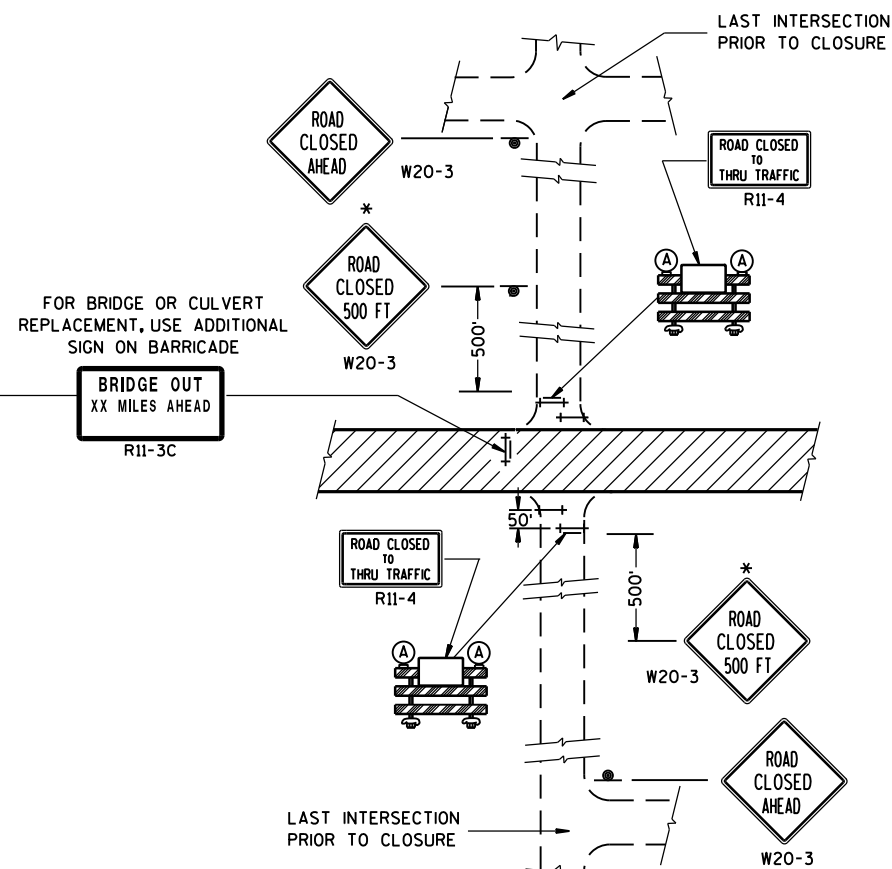
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS).



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT).



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3 AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

*OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FT. OR LESS FROM THE WORK ZONE.

**500' MAX. OR AT LAST INTERSECTION WHICHEVER IS CLOSER.

LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- (A) TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

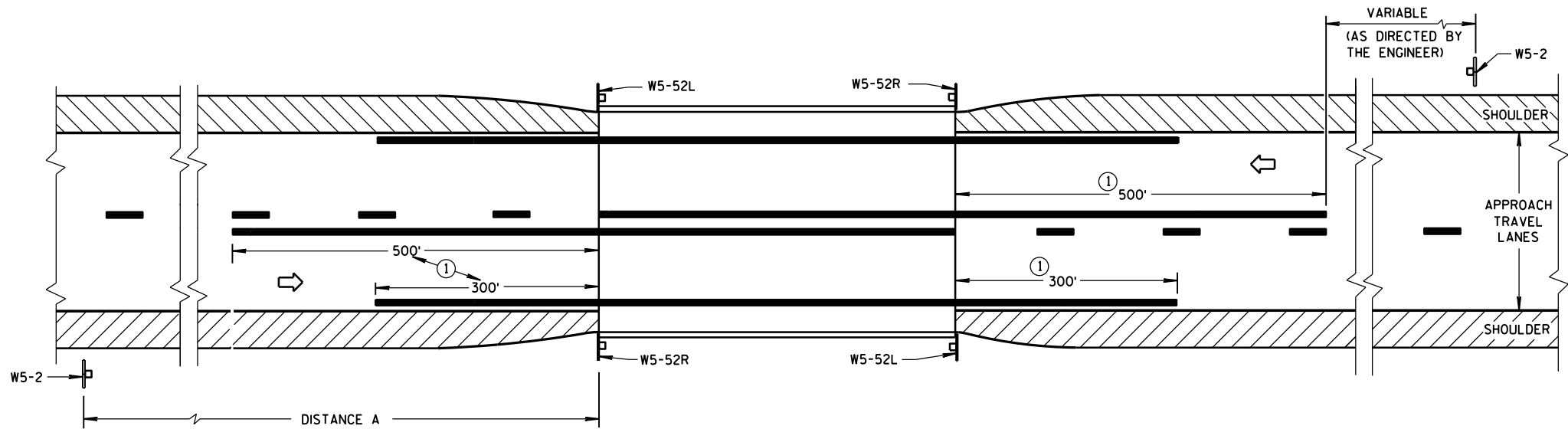
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

8/2013 /S/ Travis Feltes

DATE STATE TRAFFIC ENGINEER OF DESIGN

FHWA



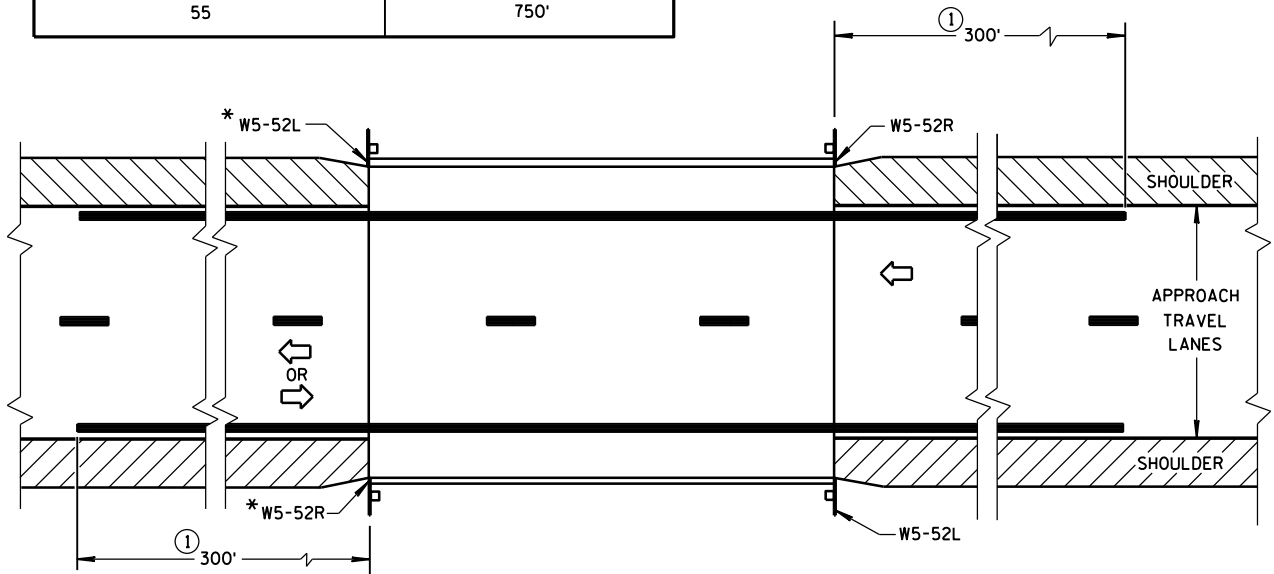
SITUATION 1

WARRANTING CRITERIA:

BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

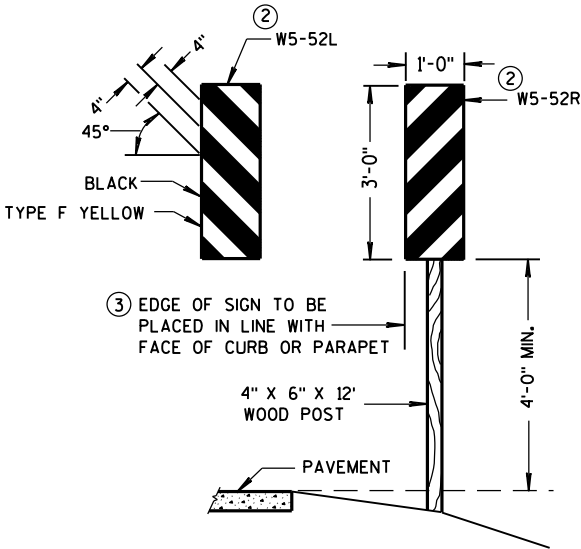


*OMIT ON ONE-WAY TRAVELLED WAYS

SITUATION 2

WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE IS LESS THAN 6 FEET WIDER (ON EACH SIDE) THAN APPROACH TRAVEL LANES.



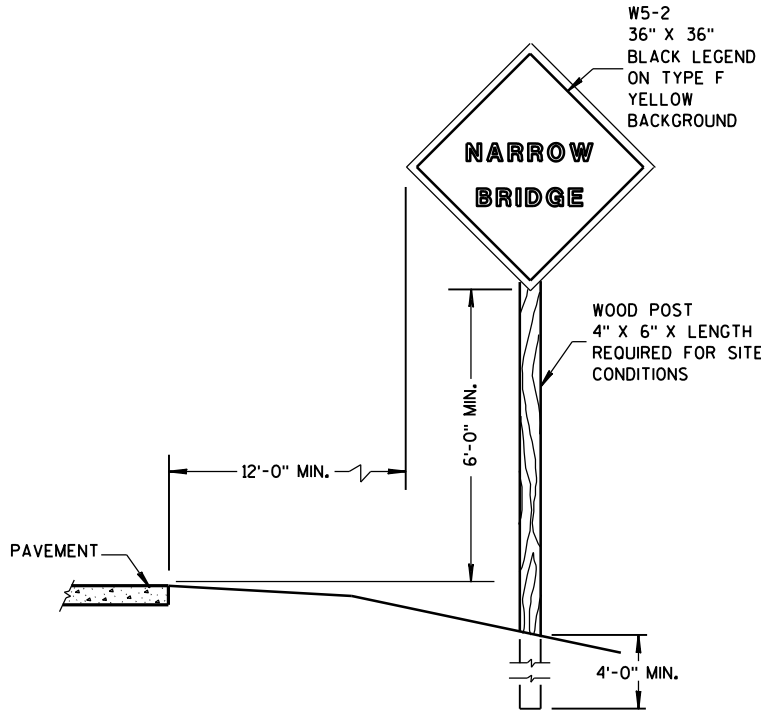
OBJECT MARKER PLACEMENT

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

PAVEMENT MARKING SHOWN ON THIS DRAWING IS NOT REQUIRED UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. WHEN SPECIFIED, PAVEMENT MARKING SHALL CONFORM TO THIS DRAWING AND OTHER CONTRACT REQUIREMENTS.

- ① MINIMUM DISTANCE UNLESS OTHERWISE SHOWN ON THE PLAN.
- ② FACE OF OBJECT MARKERS W5-52R, AND W5-52L SHALL BE COVERED WITH TYPE F REFLECTIVE SHEETING.
- ③ LOCATE OBJECT MARKER POST(S) BEHIND GUARDRAIL WHEN PRESENT.

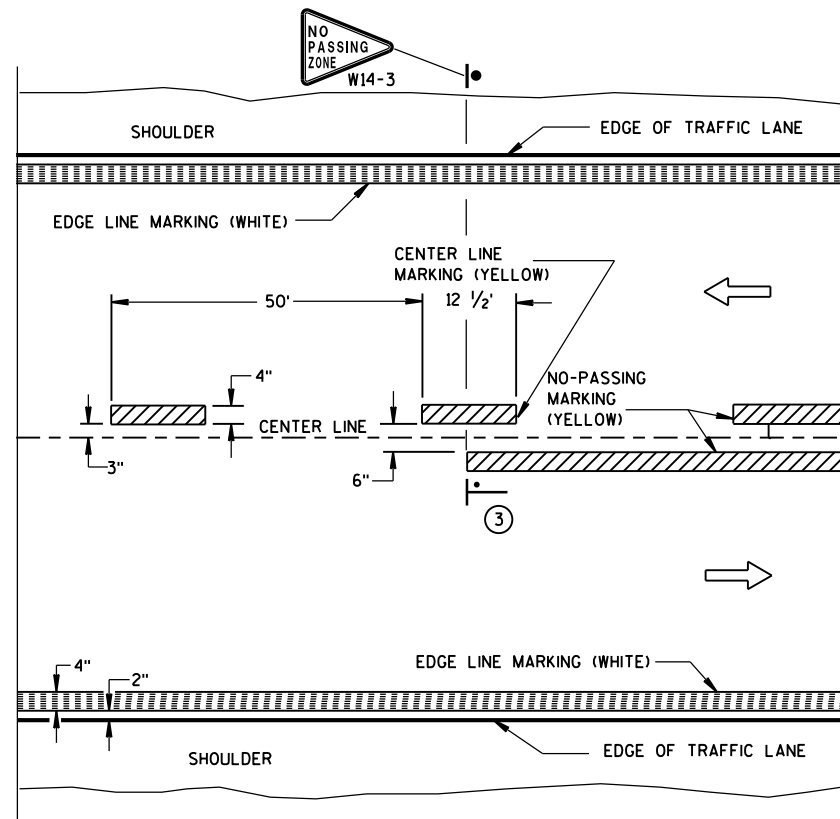


SIGN PLACEMENT

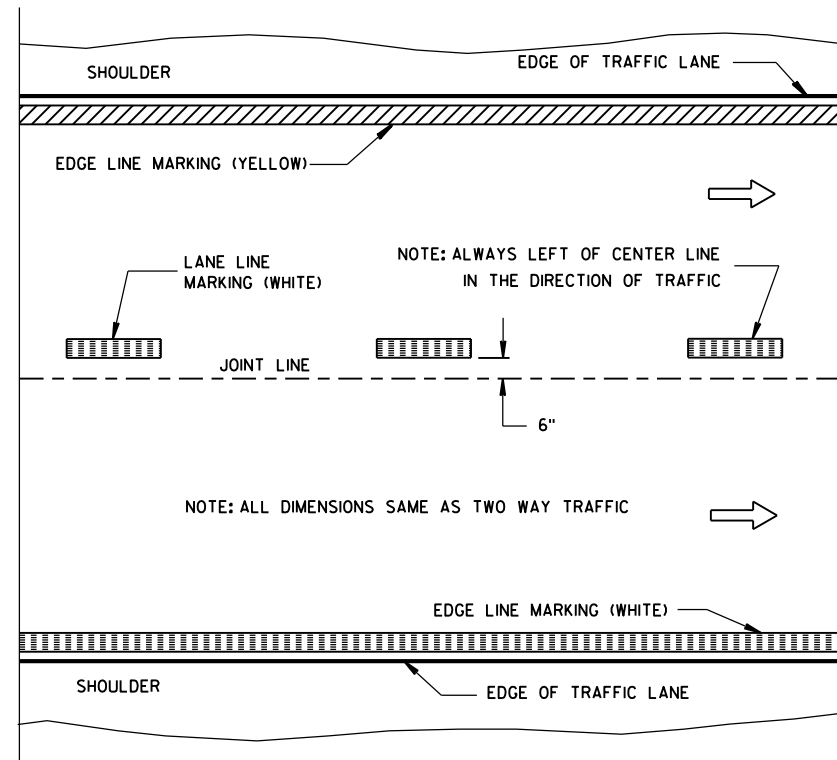
**SIGNING & MARKING
FOR TWO LANE BRIDGES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3-2014 DATE /S/ Travis Fettes
STATE TRAFFIC ENGINEER OF DESIGN
FHWA

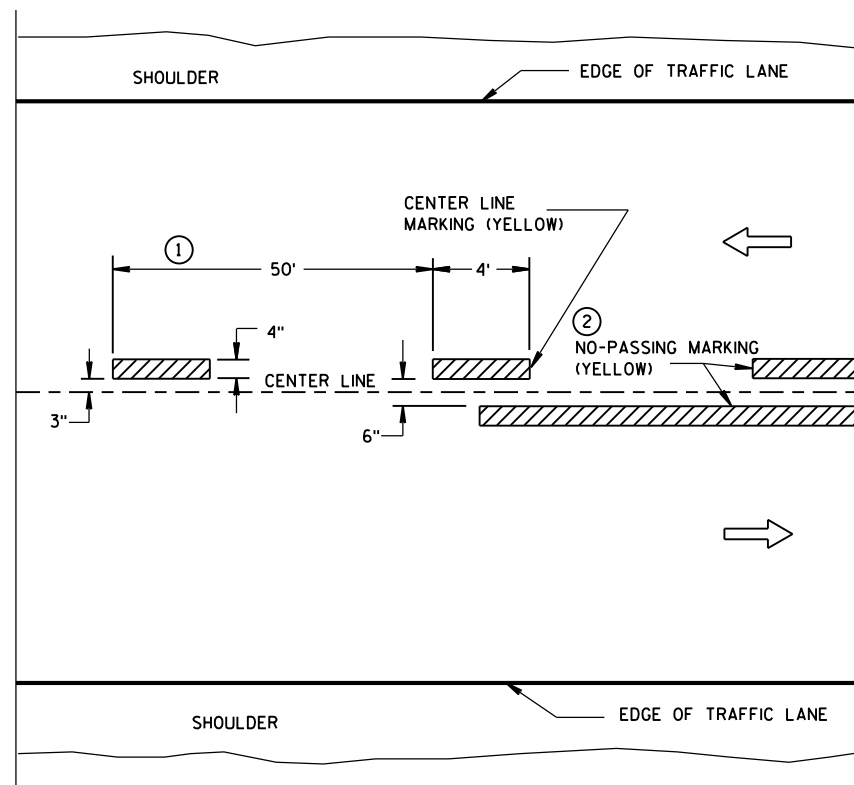


TWO WAY TRAFFIC

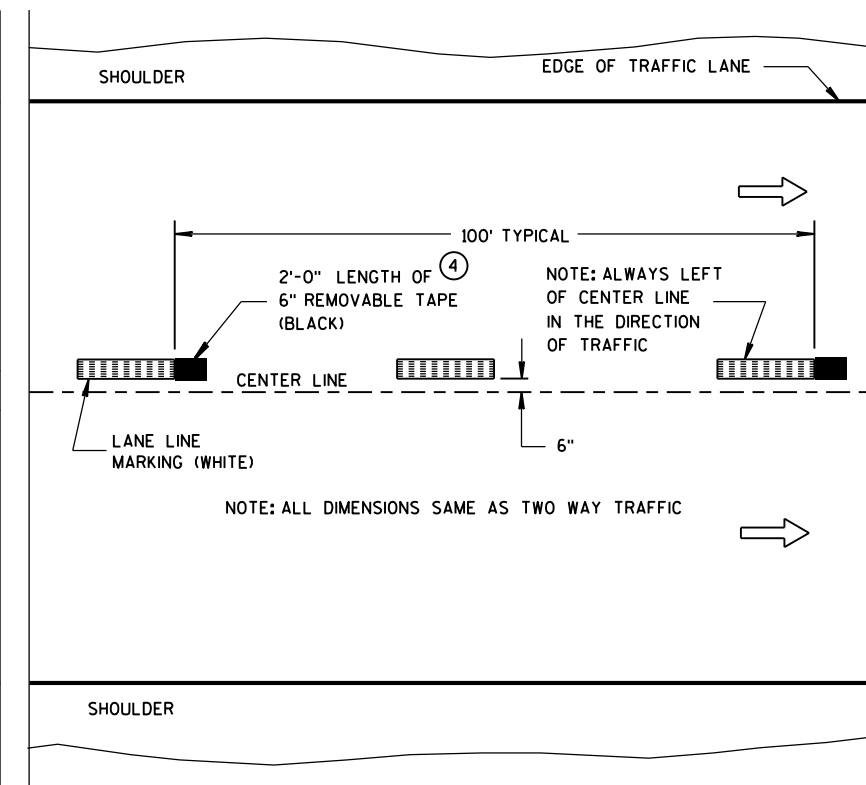


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

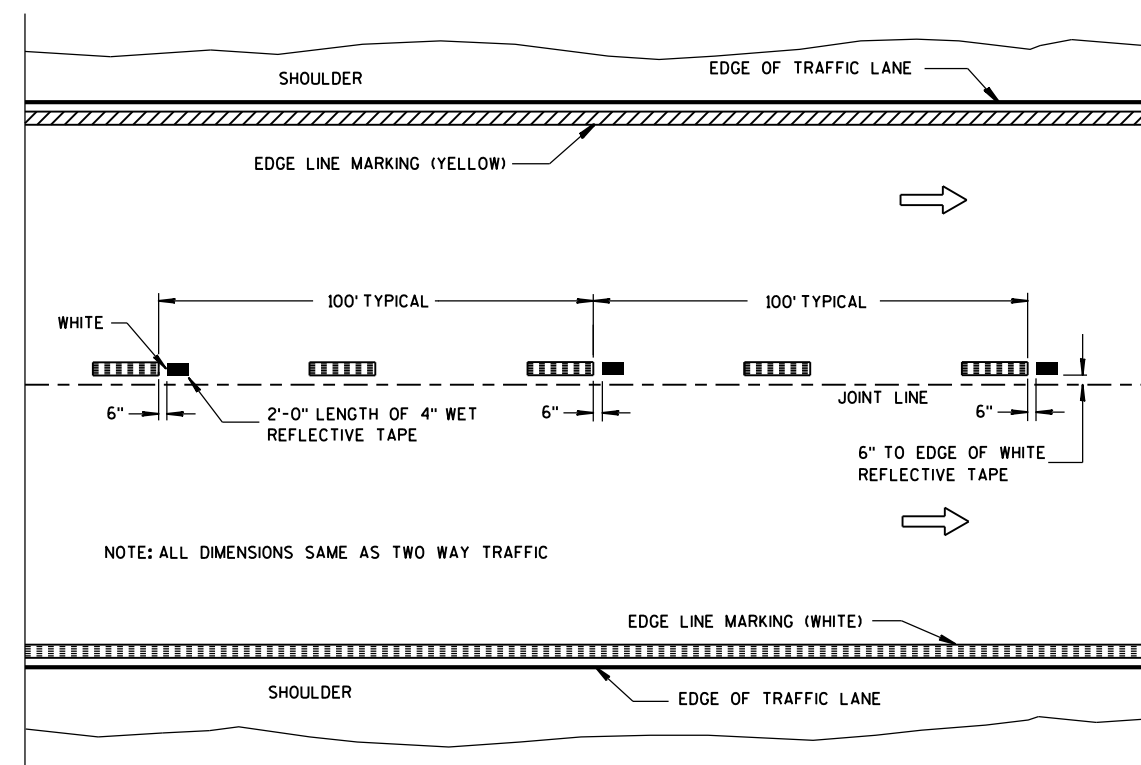
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



**WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE**

LEGEND

- "T" MARKING
- POST MOUNTED SIGN

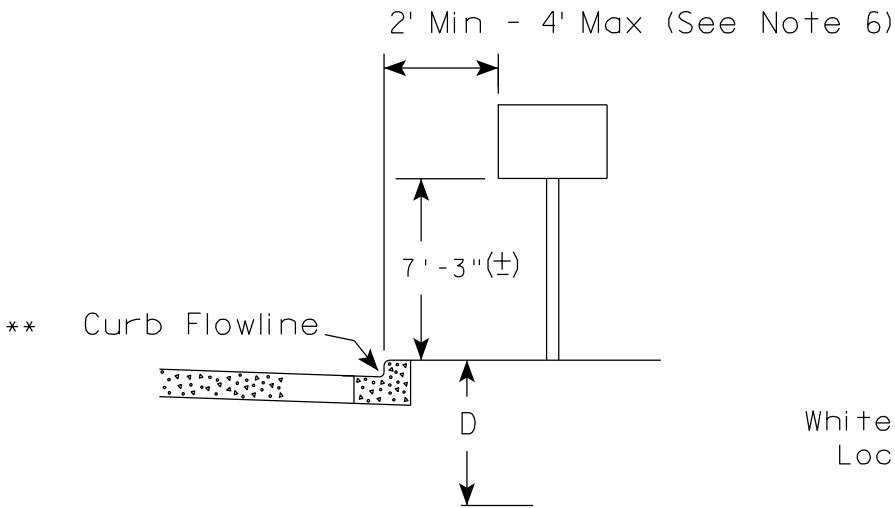
PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

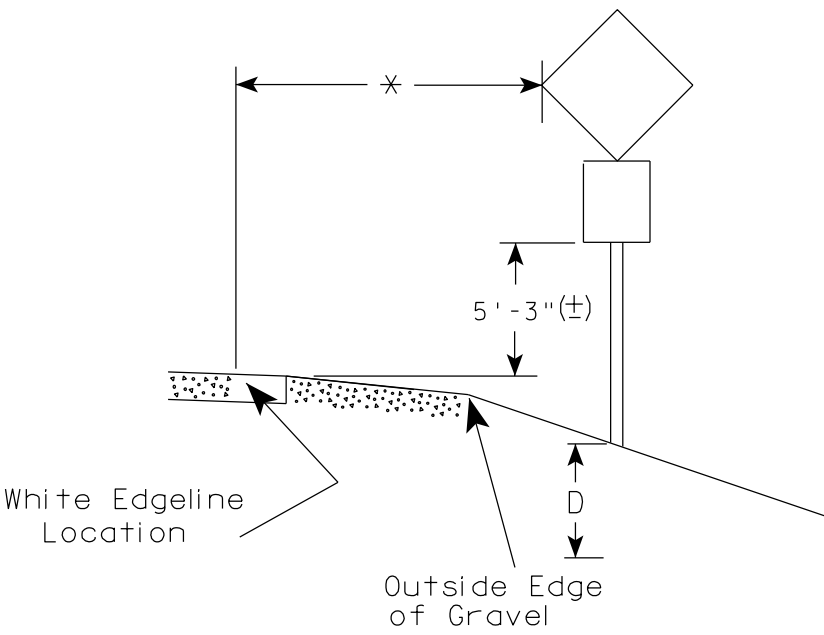
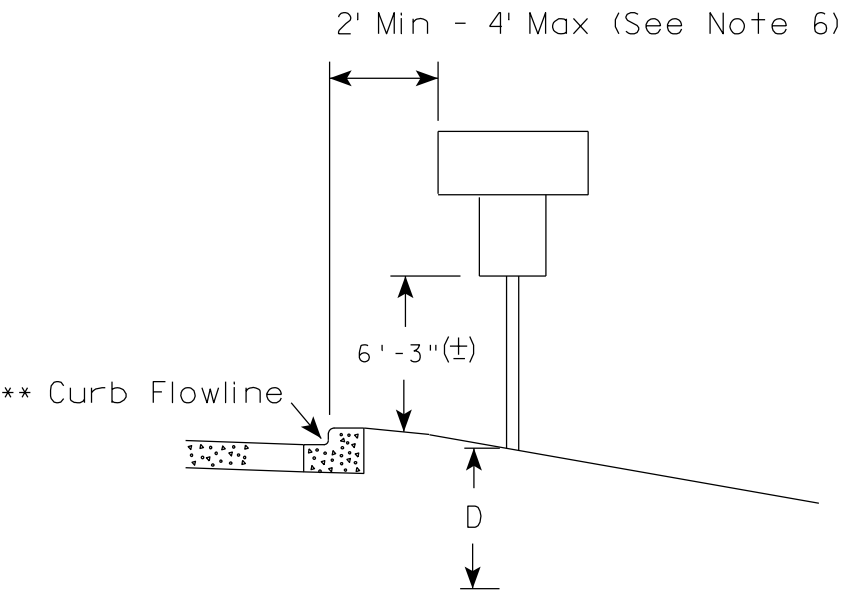
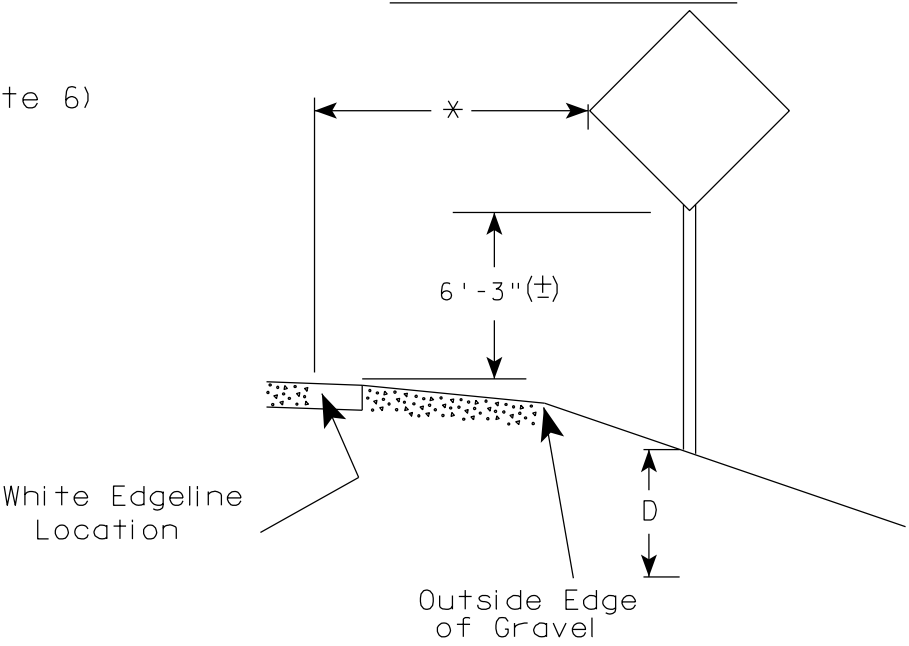
APPROVED
5-13-2013
DATE
FHWA

/S/ Travis Feltes
STATE TRAFFIC ENGINEER

URBAN AREA



RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet, 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

✖✖ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

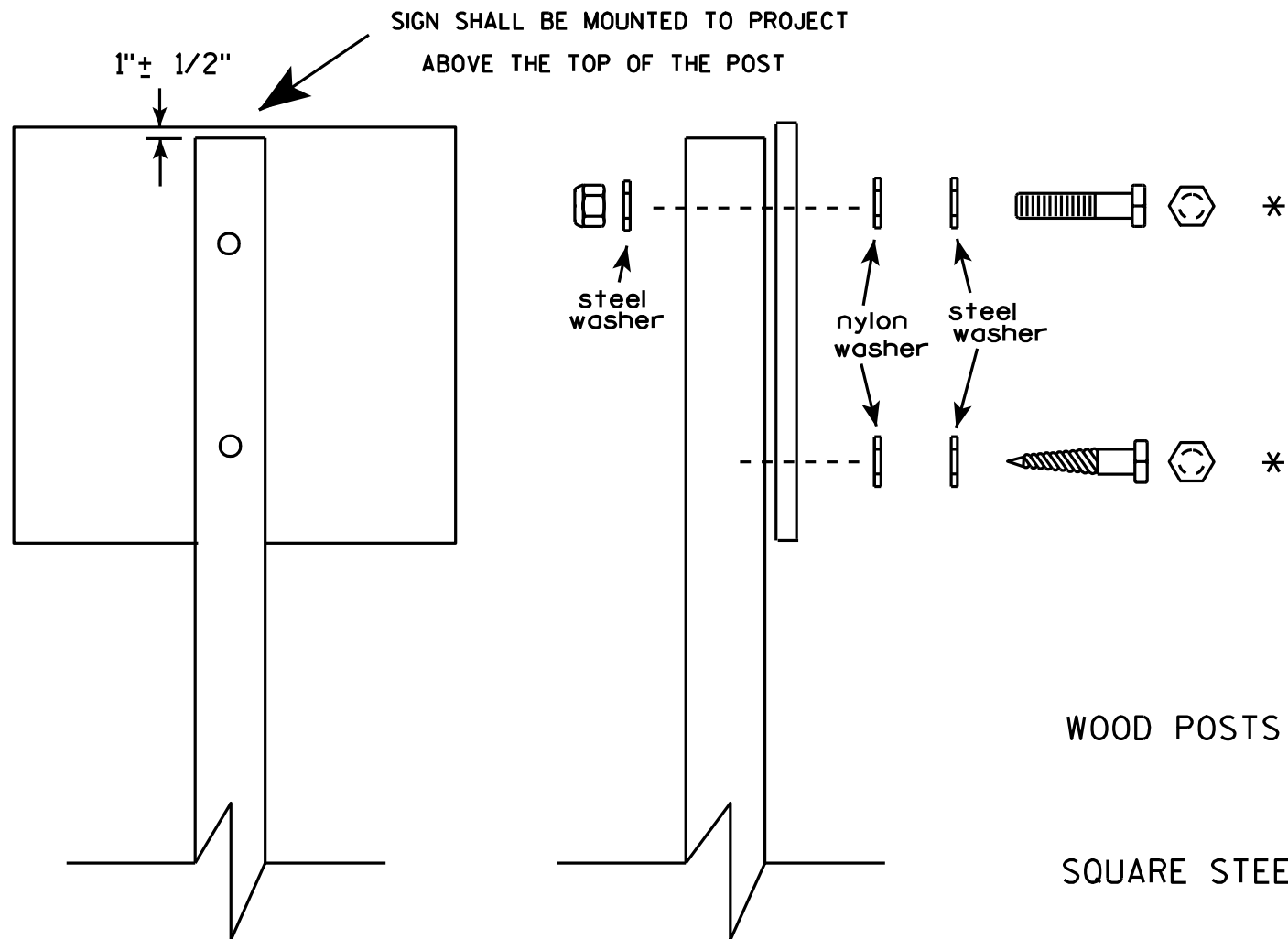
TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 11/12/14 PLATE NO. A4-3.19

7



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

WOOD POSTS (4" x 4" or 4" x 6")

LAG SCREWS - 3/8" X 3"

MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts

SQUARE STEEL POSTS (2" x 2")

MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts

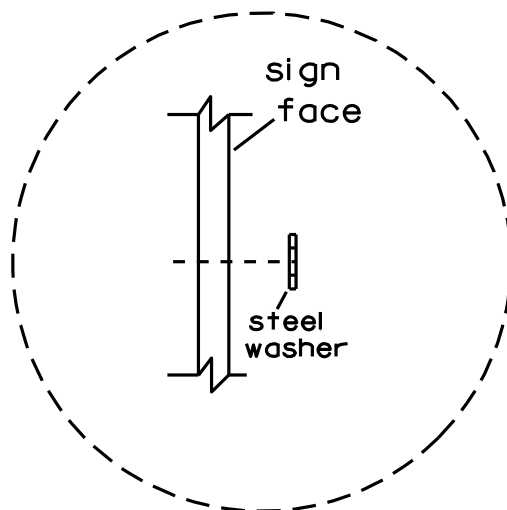
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL

O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL

1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

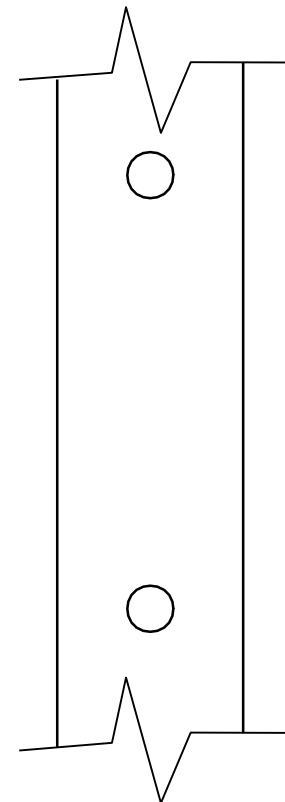
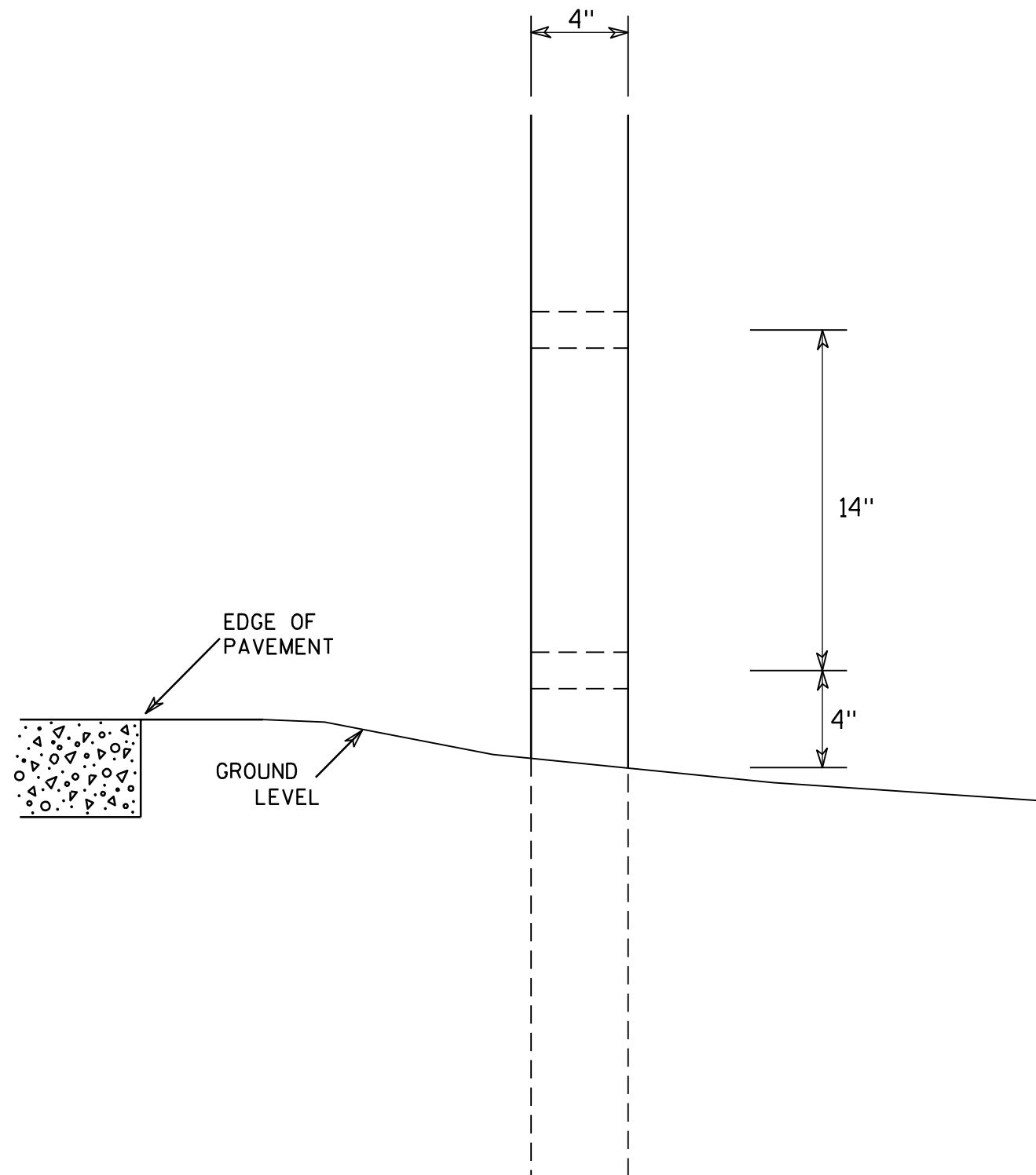
ATTACHMENT OF SIGNS TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/23/10 PLATE NO. A4-8.7

7



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO: 3898-00-70

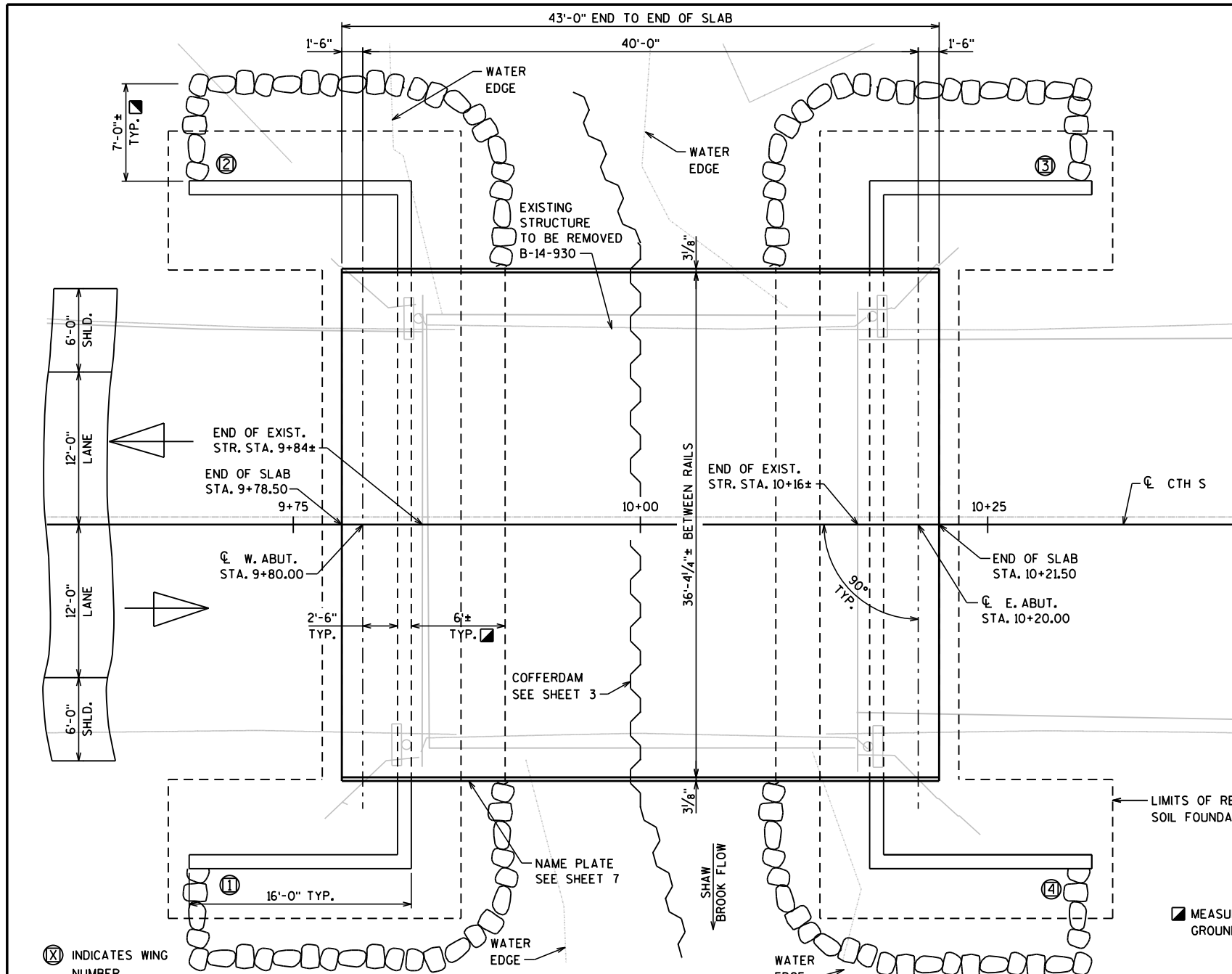
HWY: CTH S

COUNTY: DODGE

SIGNS

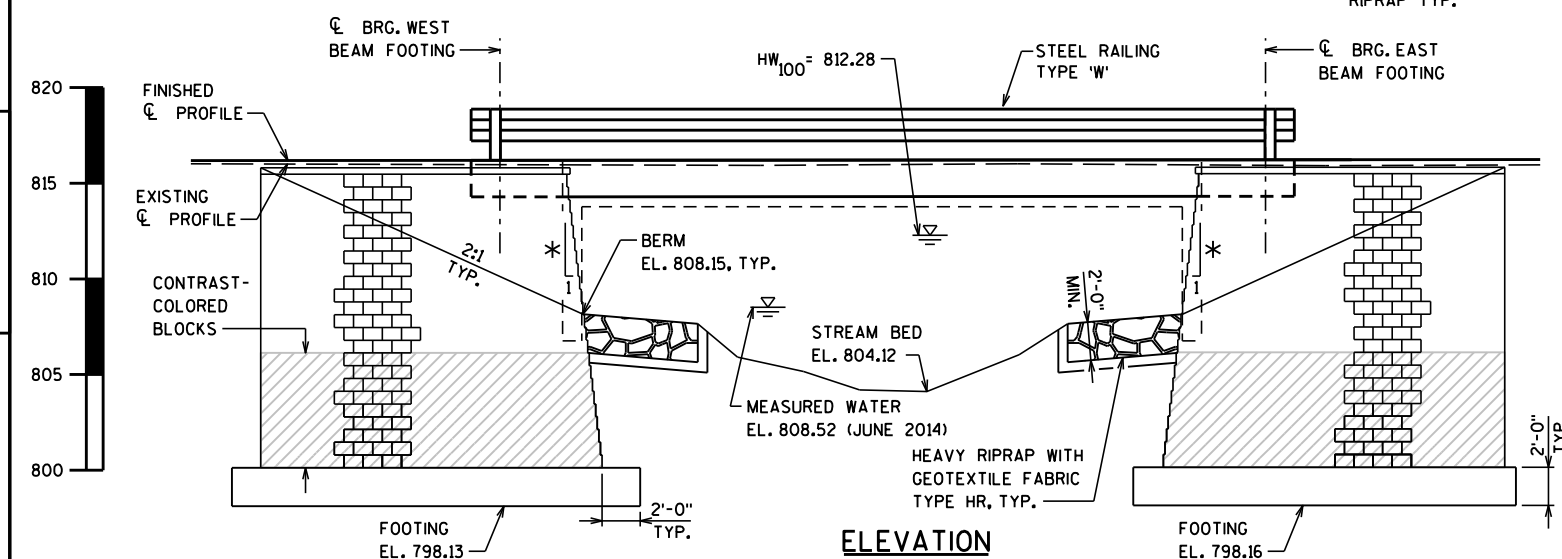
SHEET NO:

E



PLAN

SINGLE SPAN 17" PRESTRESSED BOX GIRDER BRIDGE



* MAXIMUM ALLOWABLE WALL BATTER IS 8 VERTICAL TO 1 HORIZONTAL OR 7.1 DEGREES.

TRAFFIC DATA

ADT = 1,300 (2015)
1,400 (2035)
RDS = 50 M.P.H.

DESIGN DATA

STRUCTURE IS DESIGNED FOR FUTURE WEARING SURFACE OF 20#/SQ.FT.

LIVE LOAD:

DESIGN LOADING HL-93
INVENTORY RATING FACTOR RF = 1.36
OPERATING RATING FACTOR RF = 1.78
MAX. STD. PERMIT VEHICLE LOAD 250 KIPS

MATERIAL PROPERTIES:

CONCRETE MASONRY
OVERLAY, GRADE E OR C f'c = 4,000 PSI
PRESTRESSED GIRDERS
CONCRETE MASONRY f'c = 5,000 PSI
STRANDS, 0.5" Ø ULTIMATE
TENSILE STRENGTH fy = 270,000 PSI
HIGH STRENGTH BAR STEEL
REINFORCEMENT, GRADE 60 fy = 60,000 PSI

HYDRAULIC DATA

Q₁₀₀ 771 C.F.S.
VELOCITY 4.56 F.P.S.
HIGH WATER EL. 812.28 (100 YEAR)
HIGH WATER EL. 810.67 (2 YEAR)
WATERWAY AREA 169 S.F.
DRAINAGE AREA 25.8 SQ. MILES
OVERTOPPING FREQUENCY = N/A
SCOUR CRITICAL CODE = 8

FOUNDATION DATA

FACTORED BEARING RESISTANCE OF 5,000 PSF AT BOTTOM OF REINFORCED SOIL FOUNDATION.

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. WEST GRS-IBS ABUTMENT
5. EAST GRS-IBS ABUTMENT
6. GRS-IBS ABUTMENT DETAILS
7. PRESTRESSED GIRDER BOX TYPE 17-INCH
8. SUPERSTRUCTURE
9. RAILING STEEL TYPE W



CONSULTANT CONTACT

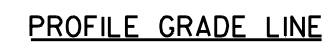
KRISTOFER OLSON
OMNI ASSOCIATES, INC.
(920) 735-6900

BRIDGE OFFICE CONTACT

WILLIAM DREHER
(608) 266-8489

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	12/15/15	DATE	
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE B-14-216			
CTH S OVER SHAW BROOK			
COUNTY	DODGE	TOWN	BEAVER DAM
DESIGN SPEC.	AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS	LOAD	HL-93
DESIGNED BY	BRE	CK'D.	KRO
DRAWN BY	BRE	CK'D.	KRO
GENERAL PLAN			SHEET 1 OF 9

THE FOLLOWING WEBSITE IS AVAILABLE FOR ADDITIONAL REFERENCE
INFORMATION RELATED TO CONSTRUCTION OF GEOSYNTHETIC REINFORCED
SOIL WALLS: www.fhwa.dot.gov/everydaycounts/technology/grs.ibs



ITEM NO.	BID ITEMS	UNIT	SUPER.	WEST ABUT.	EAST ABUT.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (STA 10+00)	LS	-----	-----	-----	1
206.5000	COFFERDAMS (B-14-216)	LS	-----	-----	-----	1
502.3200	PROTECTIVE SURFACE TREATMENT	SY	202	-----	-----	202
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	11	-----	-----	11
513.7051	RAILING STEEL TYPE W (B-14-216)	LF	84	-----	-----	84
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	13	-----	-----	13
606.0300	RIPRAP HEAVY	CY	-----	54	54	108
645.0120	GEOTEXTILE FABRIC TYPE HR	SY	-----	81	81	162
SPV.0090	PRESTRESSED GIRDER BOX TYPE 17-INCH	LF	387	-----	-----	387
SPV.0165	GEOSYNTHETIC REINFORCED SOIL ABUTMENT	SF	-----	1,203	1,203	2,406
	NON-BID ITEMS					
	EXPANDED POLYSTYRENE	SIZE	—	—	—	2"

NO.	STATION	DESCRIPTION	ELEV.
1	13+49, 64' RT.	2ND POLE EAST OF BRIDGE SOUTH SIDE #11-14-27 32/52	817.10
2	9+24, 60' RT.	1ST POLE WEST OF BRIDGE SOUTH SIDE #11-14-27 34/52	810.78
3	11+80, 56' RT.	1ST POLE EAST OF BRIDGE SOUTH SIDE #11-14-27 36/52	814.88

ABBREVIATIONS
F—Fine M—Medium C—Coarse
Ws—Weathered So—Sound

MATERIAL SYMBOLS
Topsoil Silt Sandstone
Sand Peat Limestone
Gravel Clay Igneous Rock

LEGEND OF PROBING
Probing No.
Sta.
Elevation
95/6=95 Blows for 6"
Penetration
Probing taken with a
350*wt.
Falling 18" on a 2"
O.D. Point.
7 Average Blows Per Foot
Refusal 95/6

LEGEND OF BORING
Boring No.
Sta.
Elev.
Unconfined
Strength
Blows Per Ft.
Using 140* Wt.
Falling 30"
Wash Sample
Shelby Tube — S.T.
Ground Water
Elevation
No Ground Water
Observed Above
This Elevation
Sandy Gravel
F.
Boulders or
Cobbles
Sand
Silty Clay
So
Limestone

Unless otherwise specified, the blows per foot at the locations indicated are based on driving a 0.D.x1.4" I.D. split spoon sampler with a 140* hammer having a free fall of 30". The blow count is taken in undisturbed soil immediately below a cased or open hole eliminating side friction on the drive pipe.

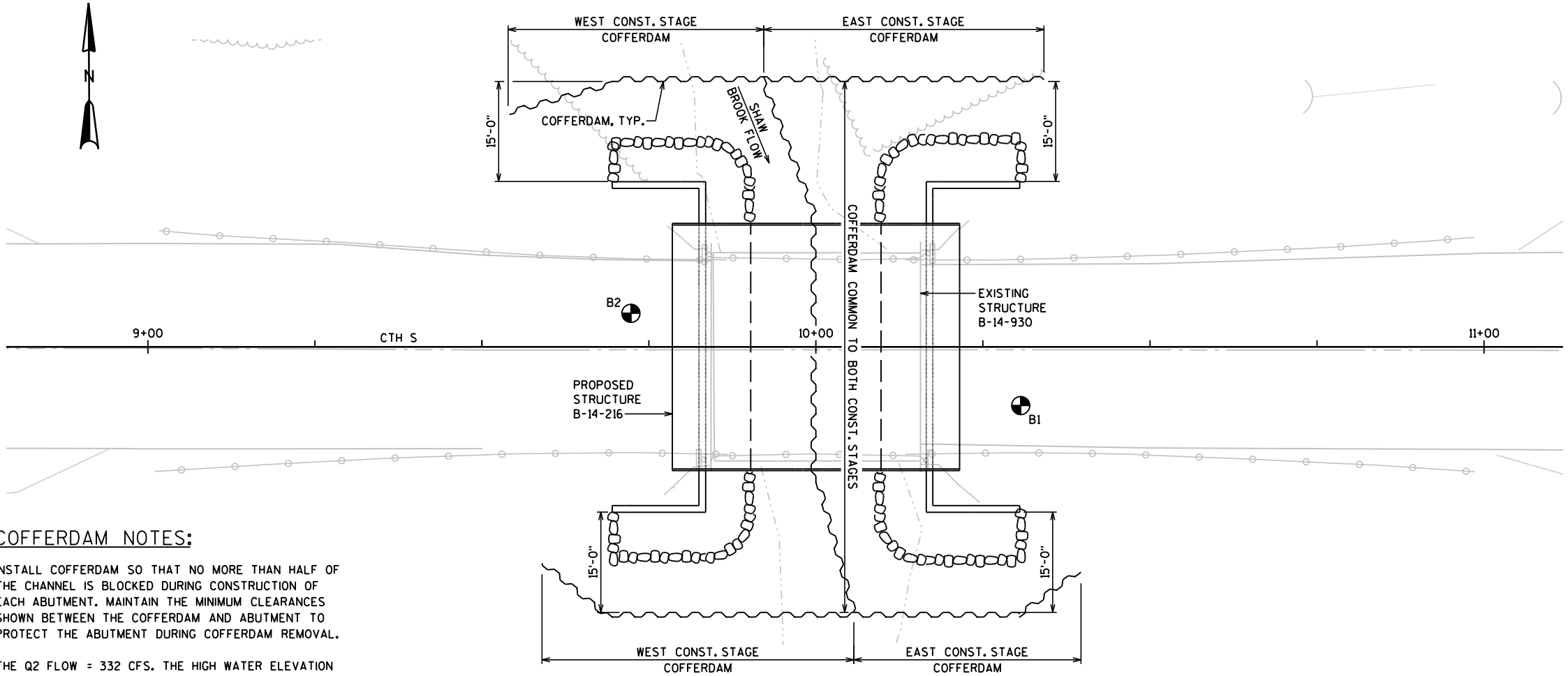
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

To obtain relative data concerning the character of material in and upon which the foundation might be built, borings and/or soundings were made at points approximately as indicated on this drawing. The data presented herein represents the findings of the subsurface explorations made. However, because the depths investigated are limited and the area of the borings and/or soundings is very small in relation to the entire area, the Division of Highways does not warrant conditions below the depths investigated or that the classification of material encountered in these investigations is necessarily typical of the entire site.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-14-216			
DRAWN BY		BRE	PLANS CK'D. KRO

SUBSURFACE EXPLORATION

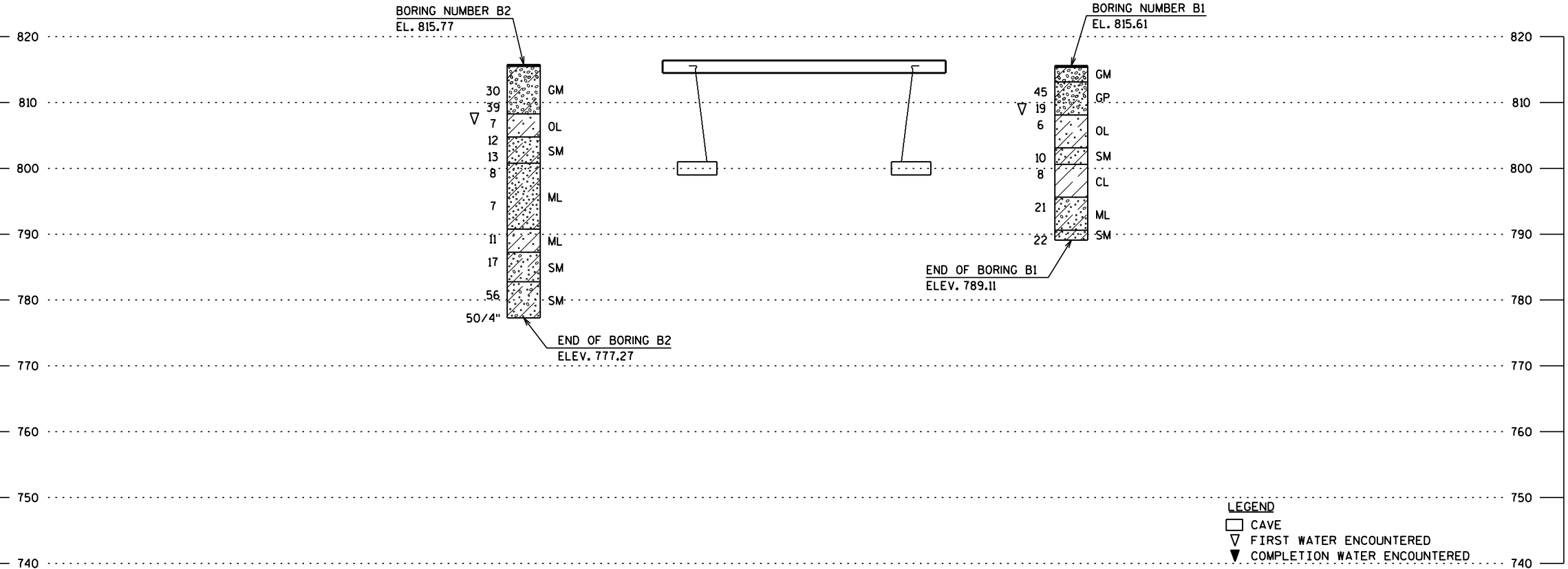
SHEET 3 OF 9



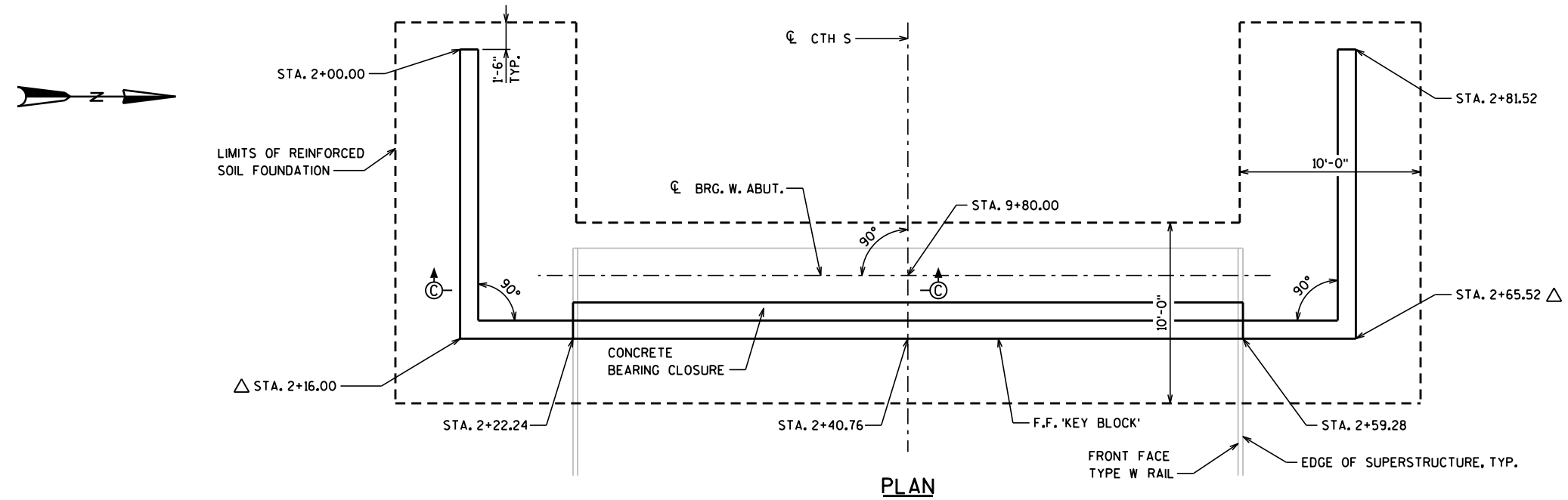
COFFERDAM NOTES:

INSTALL COFFERDAM SO THAT NO MORE THAN HALF OF THE CHANNEL IS BLOCKED DURING CONSTRUCTION OF EACH ABUTMENT. MAINTAIN THE MINIMUM CLEARANCES SHOWN BETWEEN THE COFFERDAM AND ABUTMENT TO PROTECT THE ABUTMENT DURING COFFERDAM REMOVAL.

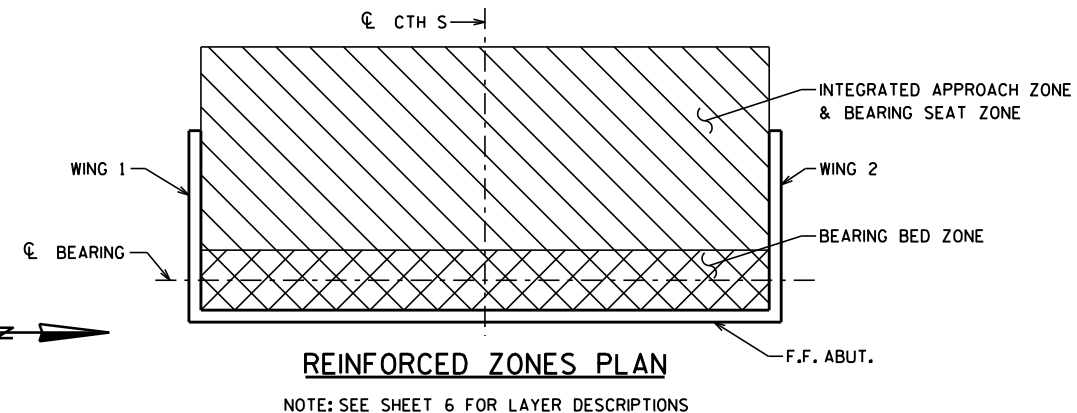
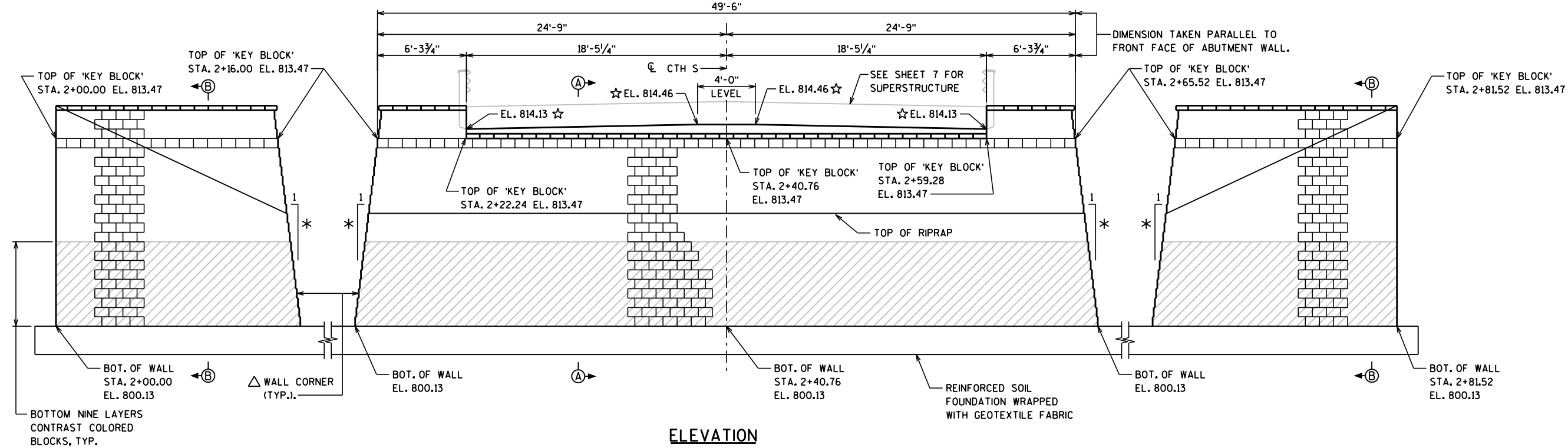
THE Q2 FLOW = 332 CFS. THE HIGH WATER ELEVATION FOR Q2 WITH HALF OF THE CHANNEL BLOCKED IS APPROXIMATELY 813.00.



LEGEND
CAVE
FIRST WATER ENCOUNTERED
COMPLETION WATER ENCOUNTERED

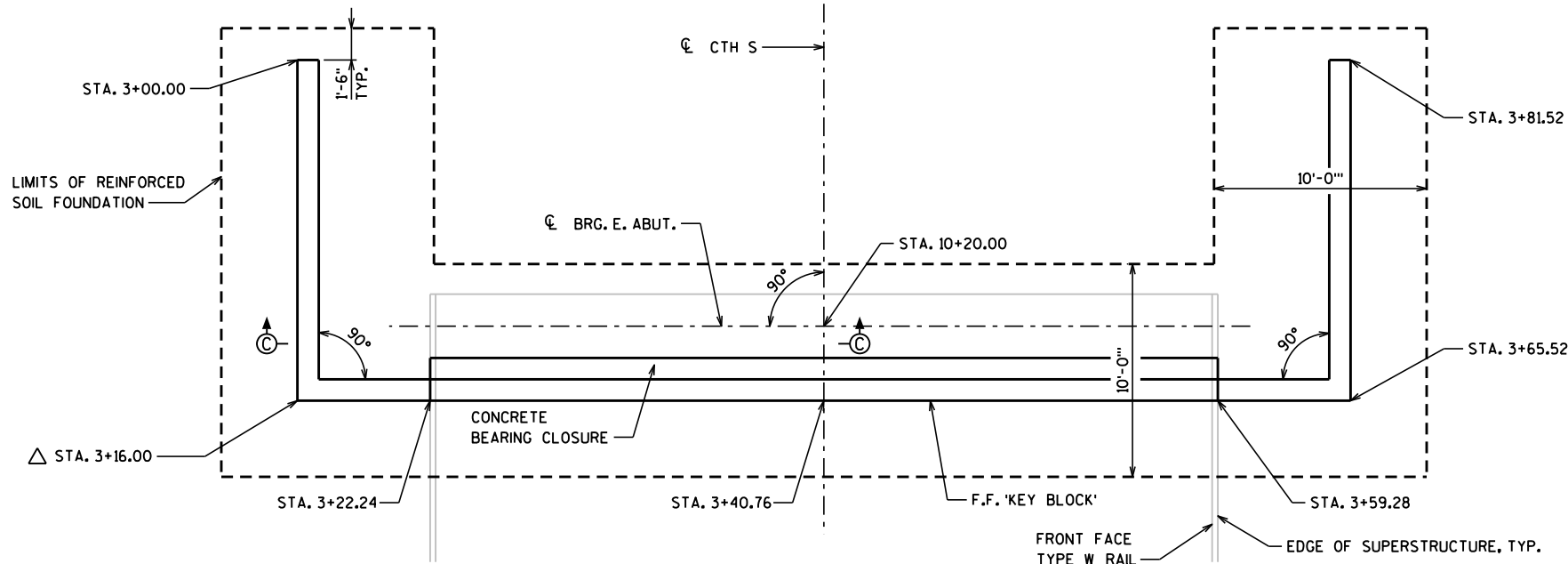


- NOTES:**
- ALL WALL STATIONING AND OFFSETS ARE GIVEN AT THE FRONT FACE OF THE 'KEYBLOCK'. SEE WALL SECTIONS FOR LOCATION OF THE 'KEYBLOCK'.
- SEE WALL SECTIONS AND 'GRS ABUTMENT INFORMATION' TABLE FOR REQUIRED LENGTHS OF GEOSYNTHETIC REINFORCEMENT.
- △ PROVIDE CORNER BLOCKS AND/OR DETAILS COMPATIBLE WITH THE SELECTED MODULAR BLOCKS SYSTEM. ROUNDED CORNERS ARE ALLOWABLE.
- ☆ BEARING SEAT/TOP OF CAST IN PLACE CONCRETE BEARING CLOSURE. SEE SHEET 6 FOR ADDITIONAL DETAILS.
- CIP CONCRETE BEARING CLOSURE INCIDENTAL TO GRS-IBS WALL CONSTRUCTION, PAID FOR AS GEOSYNTHETIC REINFORCED SOIL ABUTMENT.
- * MAXIMUM ALLOWABLE WALL BATTER IS 8 VERTICAL TO 1 HORIZONTAL OR 7.1 DEGREES.



WALL STATION	ROADWAY ALIGN. STATION	ROADWAY STATION OFFSET (FT)	OFFSET DIRECTION	WALL HT. (FT)	BOTTOM WALL EL.	FINISHED GROUND EL.	TOP WALL EL.
2+00.00	9+67.50	24.75	RT	15.67	800.13	815.80	815.80
2+16.00	9+83.50	24.75	RT	15.67	800.13	808.15	815.80
2+22.24	9+83.50	18.52	RT	15.67	800.13	808.15	815.80
2+22.24	9+83.50	18.52	RT	13.67	800.13	808.15	813.80
2+40.76	9+83.50	0.00	- - -	13.67	800.13	808.15	813.80
2+59.28	9+83.50	18.52	LT	13.67	800.13	808.15	813.80
2+59.28	9+83.50	18.52	LT	15.67	800.13	808.15	815.80
2+65.52	9+83.50	24.75	LT	15.67	800.13	808.15	815.80
2+81.52	9+67.50	24.75	LT	15.67	800.13	815.80	815.80

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-216			
DRAWN BY		BRE	PLANS CK'D. KRO
WEST GRS-IBS ABUTMENT		SHEET 4 OF 9	



PLAN

NOTES:

ALL WALL STATIONING AND OFFSETS ARE GIVEN AT THE FRONT FACE OF THE 'KEYBLOCK'. SEE WALL SECTIONS FOR LOCATION OF THE 'KEYBLOCK'.

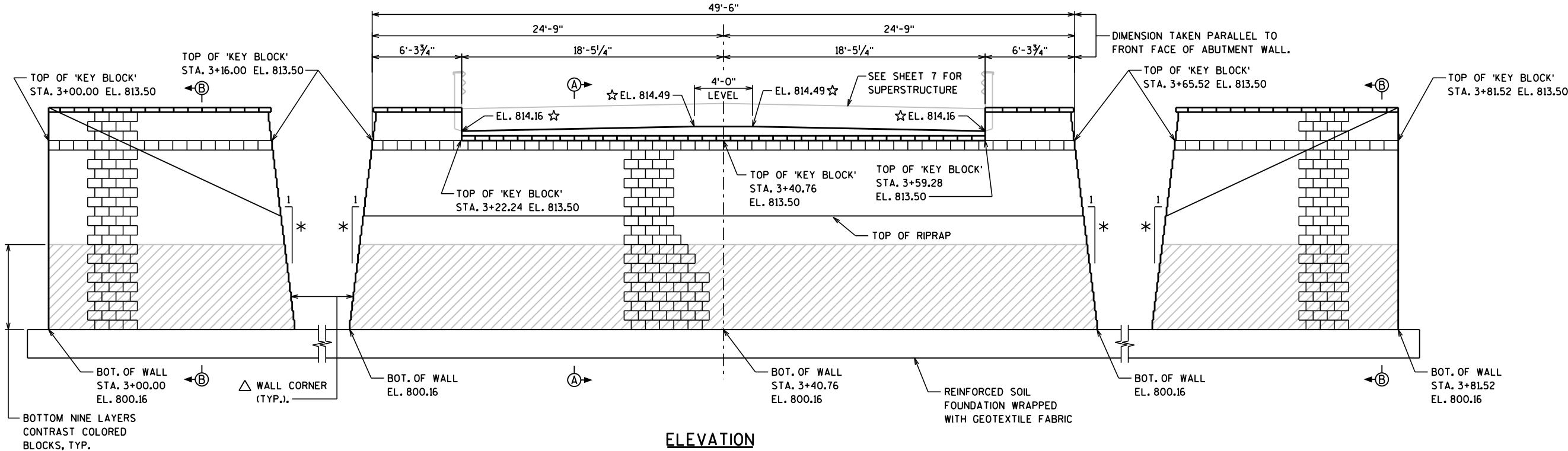
SEE WALL SECTIONS AND 'GRS ABUTMENT INFORMATION' TABLE FOR REQUIRED LENGTHS OF GEOSYNTHETIC REINFORCEMENT.

△ PROVIDE CORNER BLOCKS AND/OR DETAILS COMPATIBLE WITH THE SELECTED MODULAR BLOCKS SYSTEM. ROUNDED CORNERS ARE ALLOWABLE.

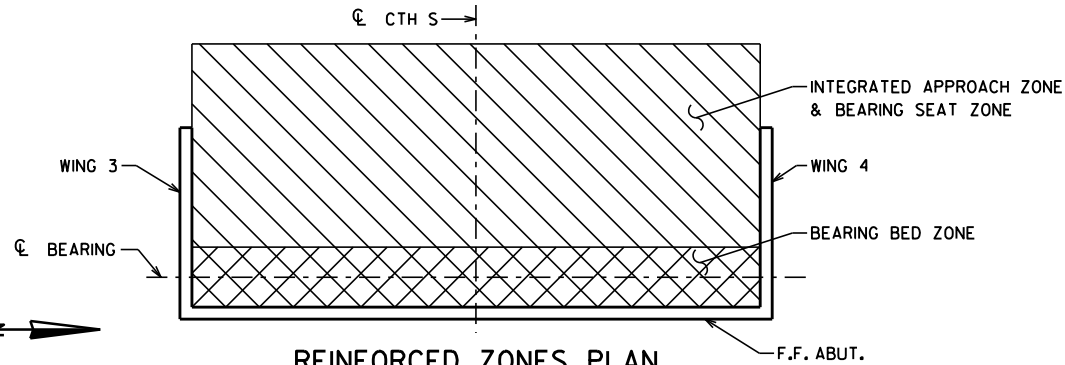
☆ BEARING SEAT/TOP OF CAST IN PLACE CONCRETE BEARING CLOSURE. SEE SHEET 6 FOR ADDITIONAL DETAILS.

CIP CONCRETE BEARING CLOSURE INCIDENTAL TO GRS-IBS WALL CONSTRUCTION, PAID FOR AS GEOSYNTHETIC REINFORCED SOIL ABUTMENT.

* MAXIMUM ALLOWABLE WALL BATTER IS 8 VERTICAL TO 1 HORIZONTAL OR 7.1 DEGREES.



ELEVATION

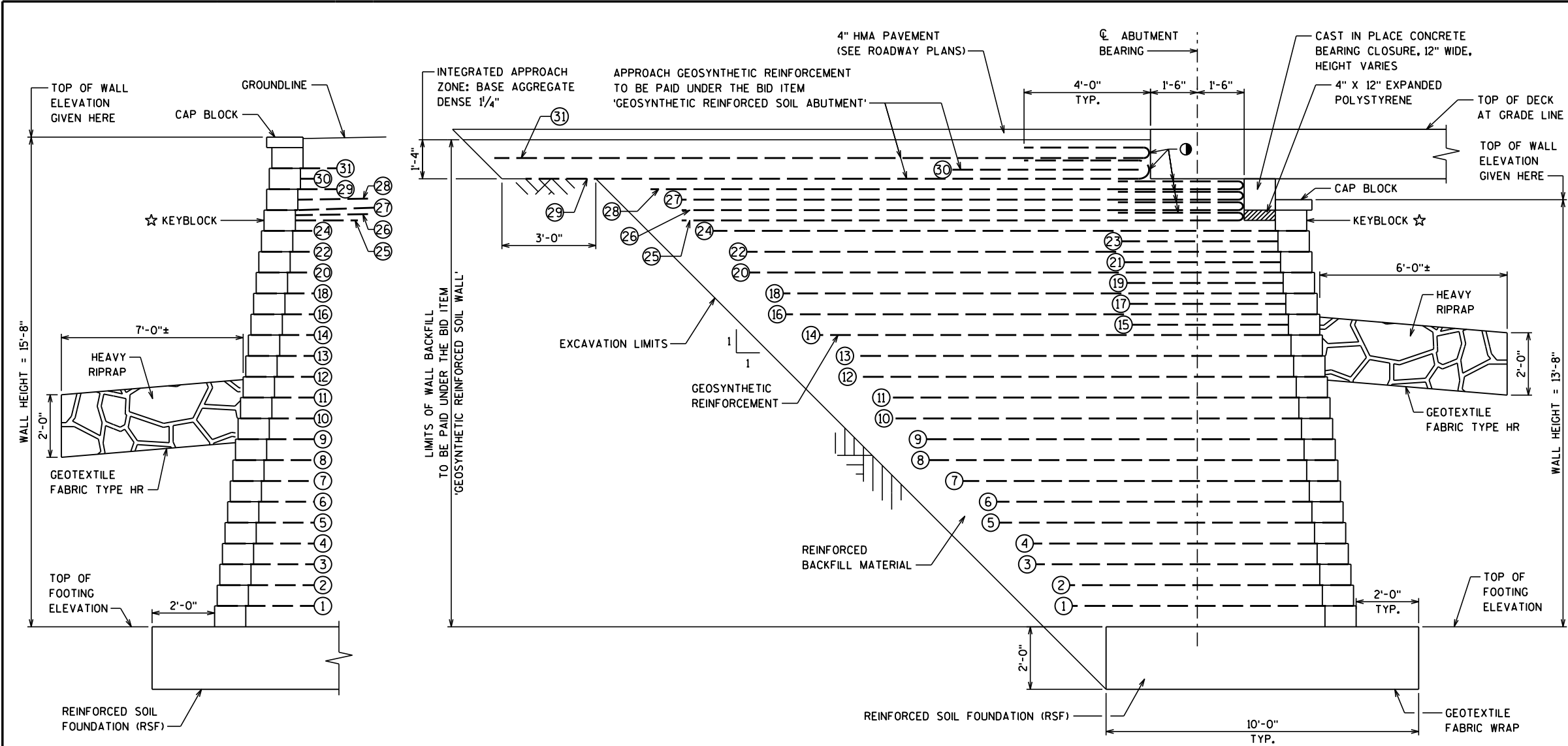


REINFORCED ZONES PLAN

NOTE: SEE SHEET 6 FOR LAYER DESCRIPTIONS

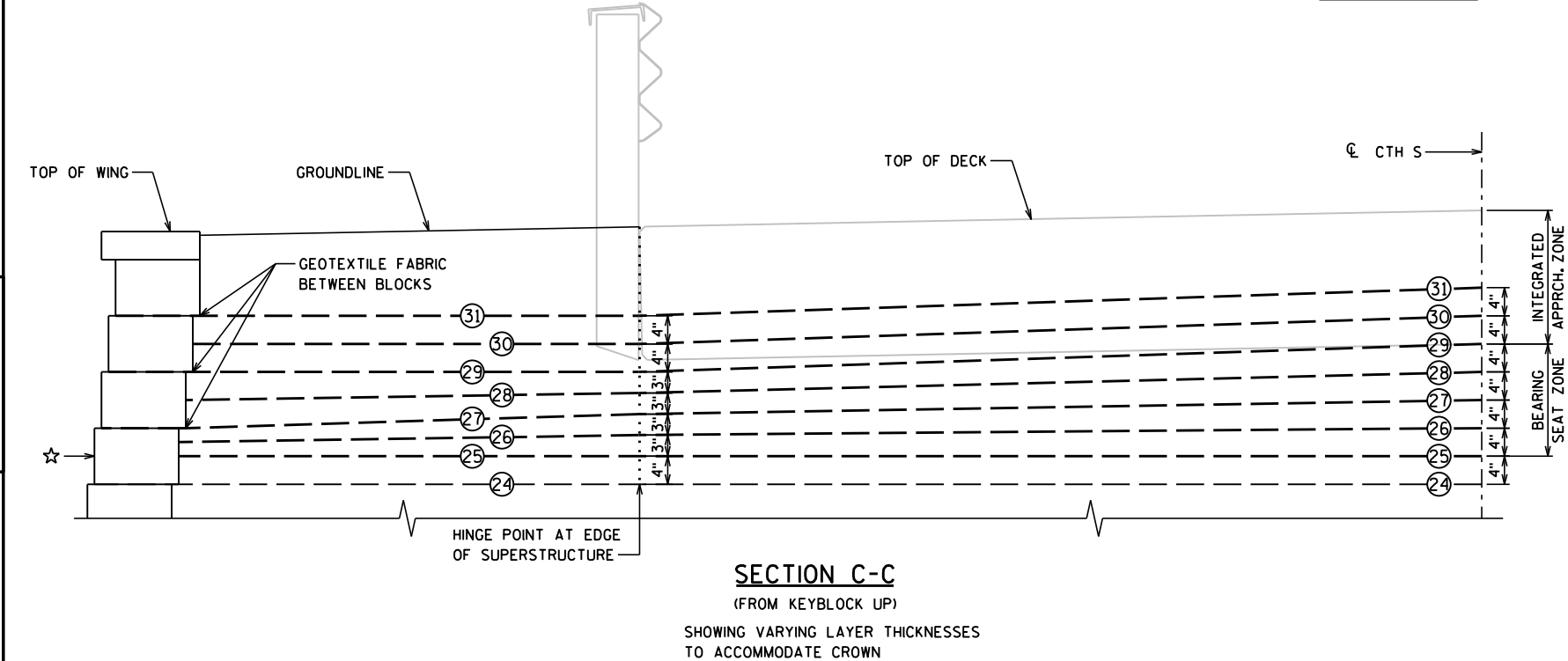
WALL STATION	ROADWAY ALIGN. STATION	ROADWAY STATION OFFSET (FT)	OFFSET DIRECTION	WALL HT. (FT)	BOTTOM WALL EL.	FINISHED GROUND EL.	TOP WALL EL.
3+00.00	10+32.50	24.75	LT	15.67	800.16	815.83	815.83
3+16.00	10+16.50	24.75	LT	15.67	800.16	808.15	815.83
3+22.24	10+16.50	18.52	LT	15.67	800.16	808.15	815.83
3+22.24	10+16.50	18.52	LT	13.67	800.16	808.15	813.83
3+40.76	10+16.50	0.00	- - -	13.67	800.16	808.15	813.83
3+59.28	10+16.50	18.52	RT	13.67	800.16	808.15	813.83
3+59.28	10+16.50	18.52	RT	15.67	800.16	808.15	815.83
3+65.52	10+16.50	24.75	RT	15.67	800.16	808.15	815.83
3+81.52	10+32.50	24.75	RT	15.67	800.16	815.83	815.83

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-216			
DRAWN BY		BRE	PLANS CK'D. KRO
EAST GRS-IBS ABUTMENT		SHEET 5 OF 9	



SECTION B-B

SECTION A-A



SECTION C-C

(FROM KEYBLOCK UP)
SHOWING VARYING LAYER THICKNESSES
TO ACCOMMODATE CROWN

- NOTES:**
- ☆ KEYBLOCK: FRONT FACE OF KEY BLOCK LOCATION TO BE HELD REGARDLESS OF MODULAR BLOCK SIZE OR BATTER.
 - (X) INDICATES GEOSYNTHETIC REINFORCEMENT LAYER NUMBER, FOR LENGTHS, SEE 'GRS WALL INFORMATION' TABLE.
 - 4'-0" WRAP
 - * LENGTH MEASURED FROM FRONT FACE OF MODULAR BLOCK TO END OF GEOTEXTILE FABRIC. (DOES NOT INCLUDE WRAPPED GEOTEXTILE FABRIC WHERE APPLICABLE.)

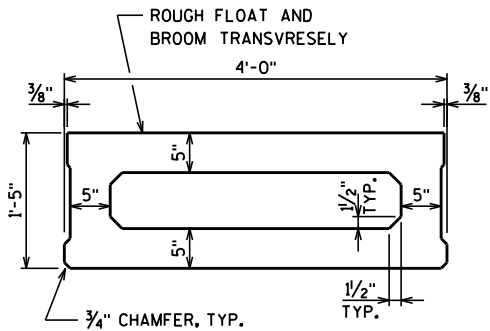
STATE PROJECT NUMBER
3898-00-70

LAYER DESCRIPTIONS

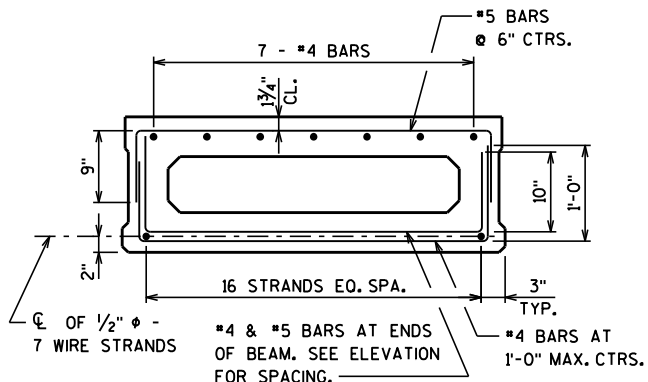
GRS WALL INFORMATION

LAYER NUMBER	MINIMUM LENGTH * OF GEOTEXTILE FABRIC (FT.)	WEST ELEV. ±	EAST ELEV. ±
1	9	800.80	800.83
2	9	801.46	801.49
3	10	802.13	802.16
4	10	802.80	802.83
5	11	803.46	803.49
6	11	804.13	804.16
7	12	804.80	804.83
8	13	805.46	805.49
9	13	806.13	806.16
10	14	806.80	806.83
11	14	807.46	807.49
12	15	808.13	808.16
13	15	808.80	808.83
14	16	809.46	809.49
15	5	809.80	809.83
16	17	810.13	810.16
17	5	810.46	810.49
18	17	810.80	810.83
19	5	811.13	811.16
20	18	811.46	811.49
21	5	811.80	811.83
22	18	812.13	812.16
23	5	812.46	812.49
24	19	812.80	812.83
25	18	813.13	813.16
26	18	813.46	813.49
27	18	813.80	813.83
28	19	814.13	814.16
29	20	814.46	814.49
30	6	814.80	814.83
31	21	815.13	815.16

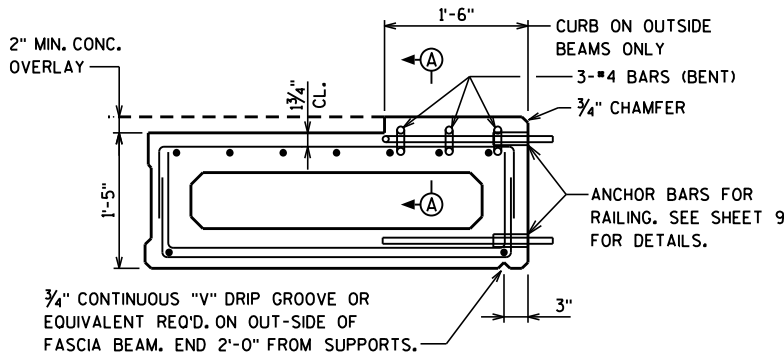
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-216			
DRAWN BY		BRE	PLANS CK'D. KRO
GRS-IBS ABUTMENT DETAILS		SHEET 6 OF 9	



SECTION THRU GIRDER

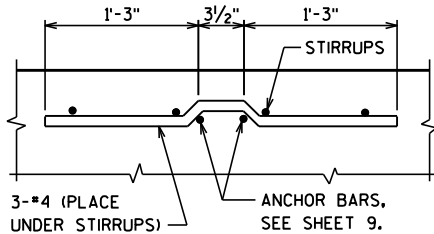


SECTION THRU INTERIOR GIRDER

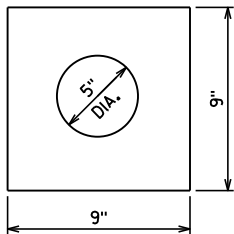


SECTION THRU EXTERIOR GIRDER

REINFORCING & PRESTRESSING SAME AS INTERIOR GIRDER.



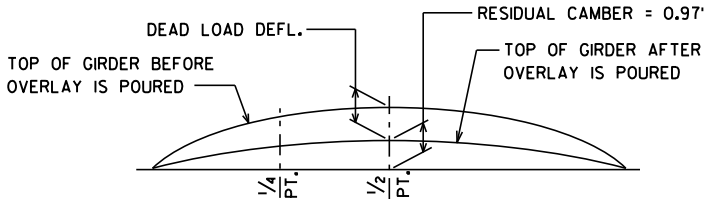
SECTION A-A



SEAL WASHER

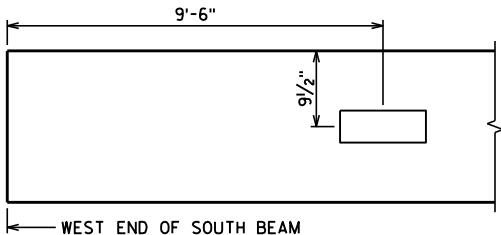
(MAY ALSO BE ROUND)

⊖ SPACING SHOWN FOR TOP STIRRUPS ARE MAXIMUMS. THE CONTRACTOR MAY ELECT (AT NO ADJUSTMENT IN BID PRICE) TO REDUCE THE SPACING OF THESE BARS OR TO ADD ADDITIONAL REINFORCEMENT TO FACILITATE TYING OF THE REINFORCEMENT.

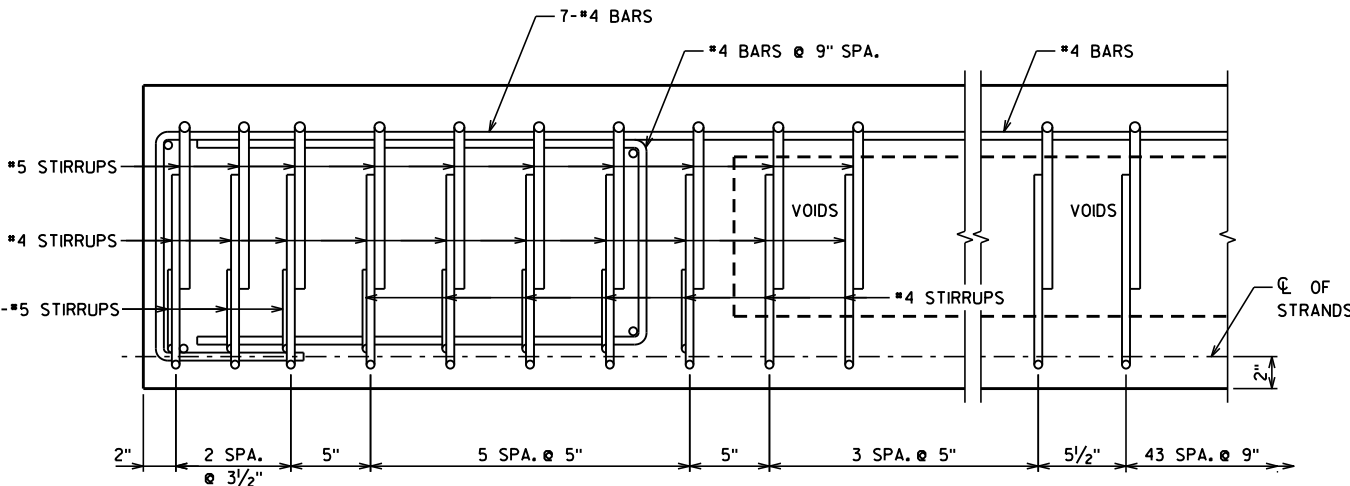


DEAD LOAD DEFLECTION DIAGRAM

NOTE: DEAD LOAD DEFLECTIONS ARE THEORETICAL AND MAY VARY FROM ACTUAL FIELD CONDITIONS

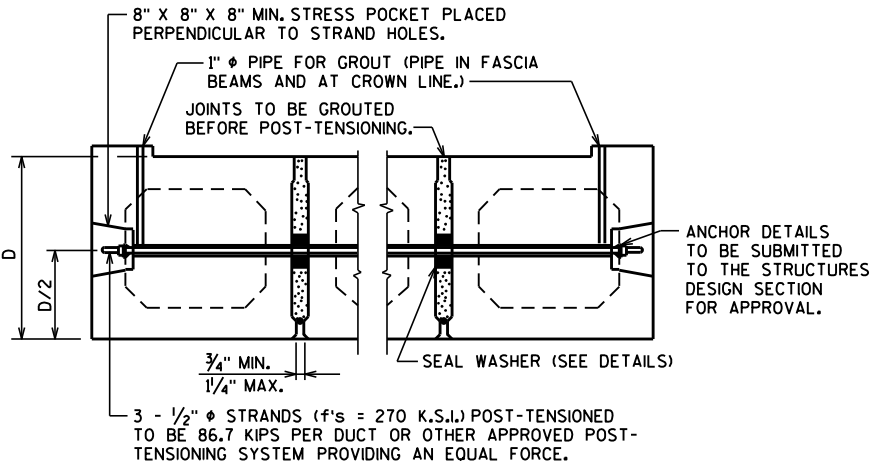


NAME PLATE LOCATION

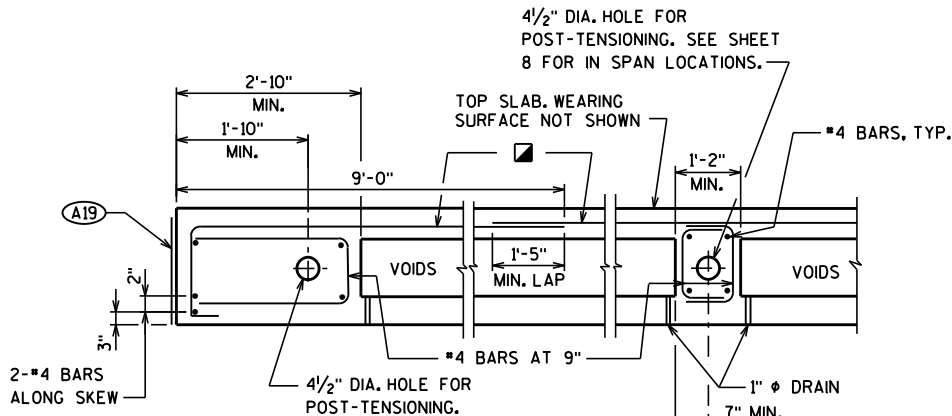


PART GIRDER ELEVATION

(TRANSVERSE BARS NOT LABELED ARE #4 BARS.)



POST-TENSIONING DETAILS



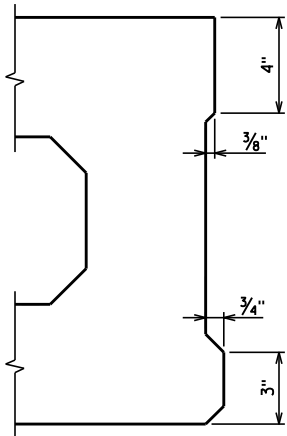
AT ENDS

IN SPAN

TYPICAL LONGITUDINAL SECTION

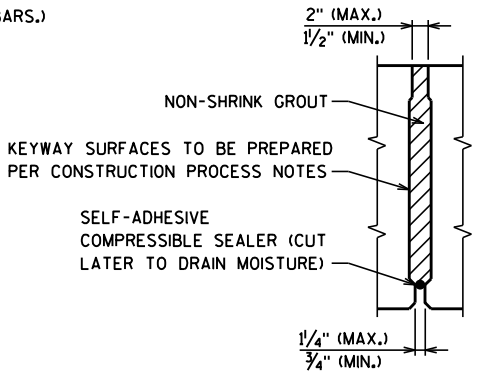
7-#4 BARS

18" RUBBERIZED MEMBRANE WATERPROOFING. PLACE CONTINUOUS ALONG GIRDER ENDS ALIGNED WITH BOTTOM OF GIRDERS.



SHEAR KEY RECESS DETAIL

OMIT SHEAR KEY ON EXTERIOR FACE OF EXTERIOR GIRDERS.

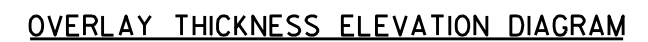
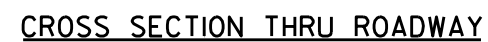


SHEAR KEY DETAIL

GIRDER DATA									
SPAN	LOCATION	GIRDER LENGTH "L"	DEAD LOAD DEFL. (IN.)		CONC. STRENGTH, F'c (p.s.i.)	DIA. OF STRAND	UNDRAINED PATTERN		
			1/4 PT.	1/2 PT.			TOTAL NO. OF STRANDS	F'ci (p.s.i.) *	TOTAL INITIAL PRESTRESS FORCE (KIPS)
1	ALL	43'-0"	1/32"	1/16"	5000	0.5"	16	4250	495.7

* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-216			
DRAWN BY		BRE	PLANS CK'D. KRO
PRESTRESSED GIRDER BOX TYPE 17-INCH		SHEET 7 OF 9	



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-216			
DRAWN BY		BRE	PLANS CK'D. KRO
SUPERSTRUCTURE		SHEET 8 OF 9	

LEGEND

- ① W6x25 WITH 2 - $\frac{3}{4}$ " x $\frac{1}{2}$ " VERTICAL SLOTS IN FLG. (SLOT ON OTHER SIDE OF WEB IS OPTIONAL) FOR NO.7. PLACE POSTS VERTICAL AND NORMAL TO GRADE LINE.
- ② C8 x 11.5, WITH $\frac{1}{8}$ " DIA. HOLES FOR NO.8.
- ③ PLATE, $\frac{1}{2}$ " x $5\frac{3}{4}$ " x $11\frac{1}{2}$ ". $\frac{1}{4}$ " DIA. HOLES IN PLATE. $\frac{1}{8}$ " DIA. HOLES IN CHANNEL. (AT TYPICAL SPLICE)
- ④ PLATE $\frac{1}{2}$ " x $5\frac{3}{4}$ " x 6" AT BASIC POST CONNECTION. $\frac{1}{4}$ " DIA. HOLES IN PLATE. $\frac{1}{8}$ " DIA. HOLES IN CHANNEL.
- ⑥ $1\frac{3}{4}$ " x 3" MOUNTING BOLT WASHER (GALVANIZED).
- ⑦ $\frac{5}{8}$ " DIA. BUTTON HEAD POST MOUNTING BOLT WITH ROUND WASHER AND NUT.
- ⑧ $\frac{5}{8}$ " DIA. x 2" HEX. BOLTS WITH NUT AND TWO WASHERS EACH.
- ⑨ 1" DIA. STUD WITH NUT & WASHER. FOUR REQ'D. PER POST, A325.*
- ⑩ THREADED BAR COUPLER FOR 1" ϕ STUD. ACCEPTABLE PRODUCTS ARE WILLIAMS REBAR FLANGE COUPLERS BY WILLIAMS FORM ENGINEERING CORP. OR DOWEL BAR REPLACEMENTS BY DAYTON SUPERIOR. FOUR REQ'D. PER POST. EXPOSED FLANGE TO BE GALVANIZED.*
- ⑪ ANCHOR BAR 1" DIA. THREADED REINFORCEMENT BAR BENT AS SHOWN IN ANCHOR DETAILS, GRADE 60. TWO REQ'D. PER POST. (TOP)**
- ⑫ ANCHOR BAR, 1" DIA. THREADED REINFORCEMENT BAR (STRAIGHT), GRADE 60. TWO REQ'D. PER POST. (BOTTOM)**
- ⑬ $1\frac{1}{4}$ " x $1\frac{3}{4}$ " SLOTTED HOLES IN POST FOR STUD NO. 9. LONG DIMENSION OF SLOTTED HOLE TO BE VERTICAL.

*SHALL BE MECHANICALLY GALVANIZED OR ELECTRO-PLATED.

**NOT GALVANIZED OR ELECTRO-PLATED.

GENERAL NOTES

BID ITEM SHALL BE "RAILING STEEL TYPE W B-14-216" WHICH SHALL INCLUDE ITEMS 1-8 & 13. ITEMS 9-12 SHALL BE INCLUDED IN "PRESTRESSED GIRDER BOX TYPE 17-INCH".

ITEMS 1-8 SHALL BE GALVANIZED AFTER FABRICATION.

FILL BOLT SLOT OPENINGS IN POST SHIMS AND POST WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

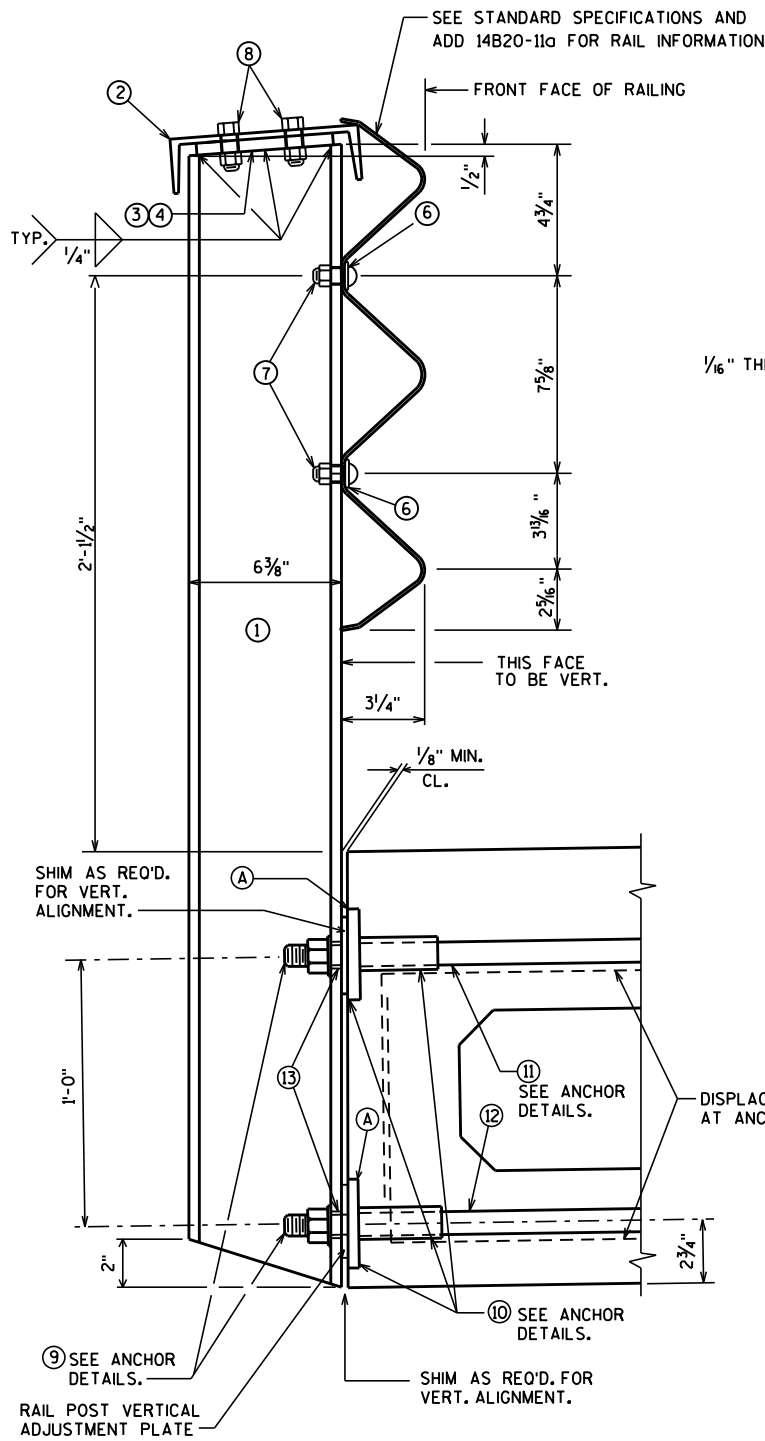
ALL MATERIALS USED IN FABRICATION SHALL BE MADE FROM MATERIALS CONFORMING TO A.S.T.M. DESIGNATION A709 GRADE 36 UNLESS NOTED OTHERWISE.

STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQUIRED FOR ALIGNMENT.

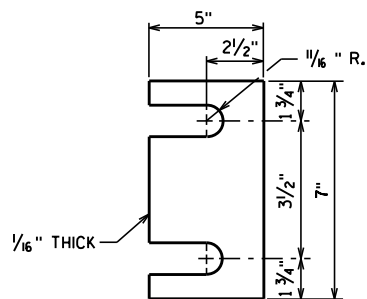
PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & CHANNELS SHALL BE GIVEN A NO. 6 COMMERCIAL BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.

RAIL MEMBERS SHALL BE LAPPED IN THE DIRECTION OF TRAFFIC AND THE UPPER RAIL SHALL LAP THE LOWER RAIL.

CHANNEL MEMBER SHALL BE ATTACHED CONTINUOUSLY TO A MINIMUM OF FOUR POSTS AND A MAXIMUM OF EIGHT (EXCEPT AT ABUTMENTS).

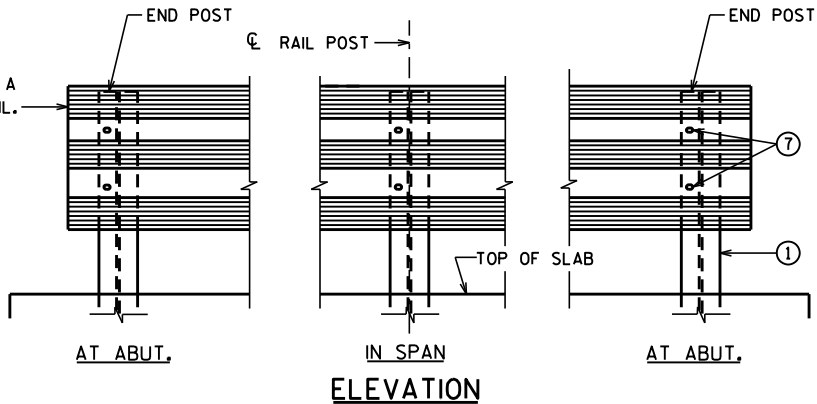
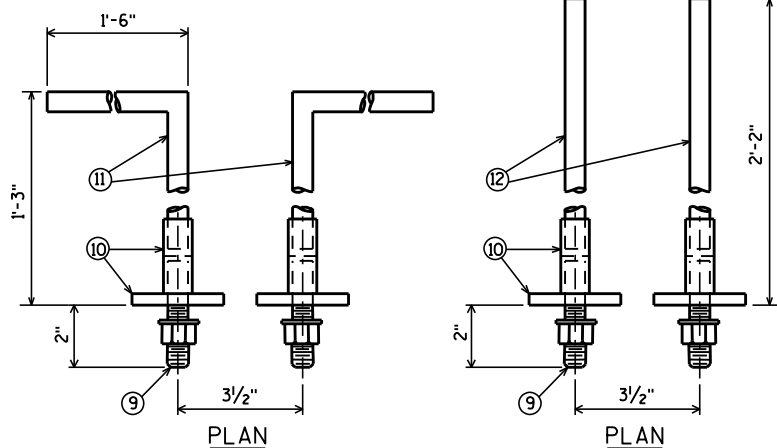
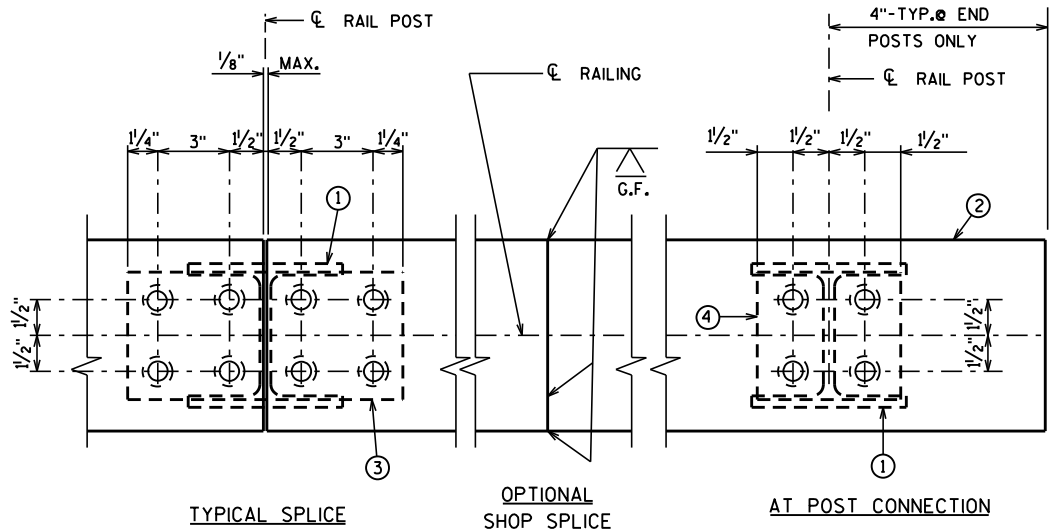
**SECTION THRU RAILING**

- Ⓐ SEAL TOP & VERT. EDGES OF SHIMS, VERT. ADJUSTMENT PLATES, AND POST TO GIRDER CONTACT AREAS WITH NON-STAINING GRAY BITUMINOUS JOINT SEALER.

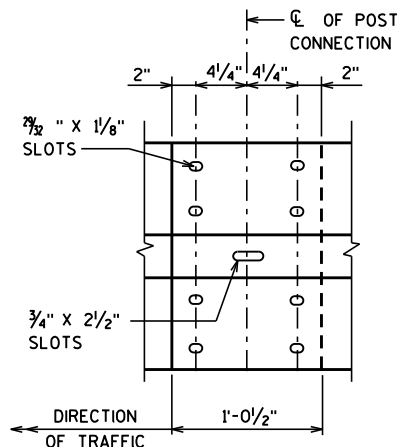
**POST SHIM**

(14 PER POST)

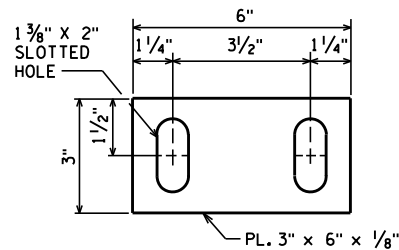
AT END POSTS, RAIL MEMBER SHALL HAVE PROVISIONS FOR A SPLICE TO A THREE BEAM RAIL.

**CHANNEL MEMBER DETAILS****ANCHOR DETAILS**

ANCHORS MAY BE FABRICATED IN A CAGE IF OPTED BY THE MFG'R.

**RAIL MEMBER SPLICE**

$\frac{5}{8}$ " DIA. BUTTON HEAD OVAL SHOULDER BOLTS WITH HEX. NUTS AT ALL SLOTS.

**RAIL POST VERTICAL ADJUSTMENT PLATE**

(1 PER POST)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-216			
DRAWN BY		BRE	PLANS CK'D. KRO
RAILING STEEL TYPE W		SHEET 9 OF 9	

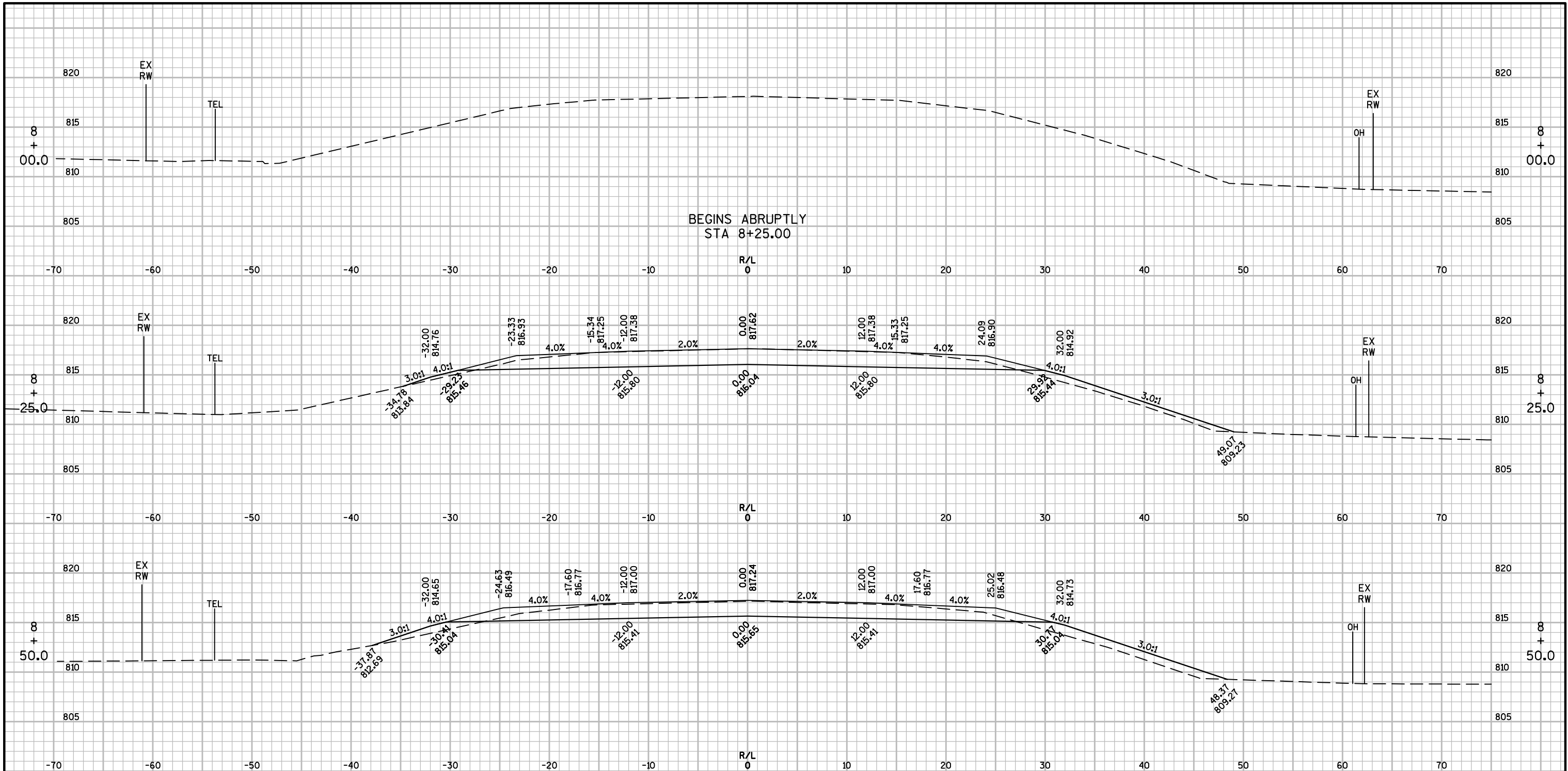
CTH S - WEST EARTHWORK DETAIL

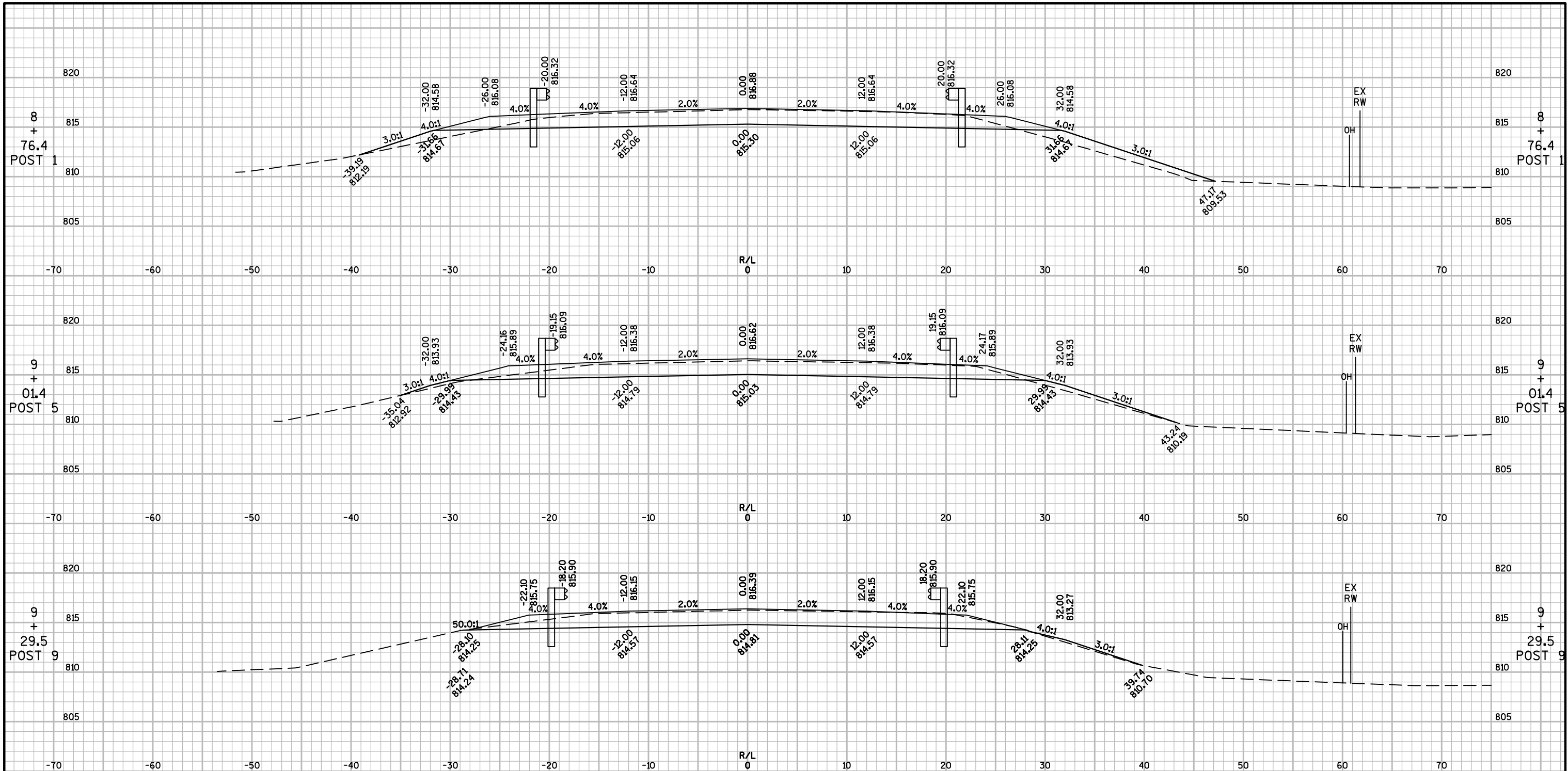
STATION	AREA (SF)			INCREMENTAL VOLUME (CY)			CUMULATIVE VOLUME (CY)		
	CUT	SALV / UNUSED PAVT MATERIAL	FILL	CUT NOTE 1	SALV / UNUSED PAVT MATERIAL NOTE 2	FILL	CUT 1. 00 NOTE 1	EXPANDED FILL 1. 25	MASS ORDINATE
8+25. 0	71	7. 5	12	0	0	0	0	0	0
8+50. 0	66	7. 5	21	63	7	15	63	19	37
8+76. 4	67	7. 5	21	65	7	20	128	44	70
9+01. 4	64	7. 5	6	61	7	12	189	59	108
9+29. 5	68	7. 5	2	69	8	4	258	64	164
9+50. 0	60	7. 5	4	49	6	2	306	67	204
9+78. 5	43	7. 5	9	54	8	7	360	76	242
9+79. 0	0	0. 0	0	0	0	0	361	76	242

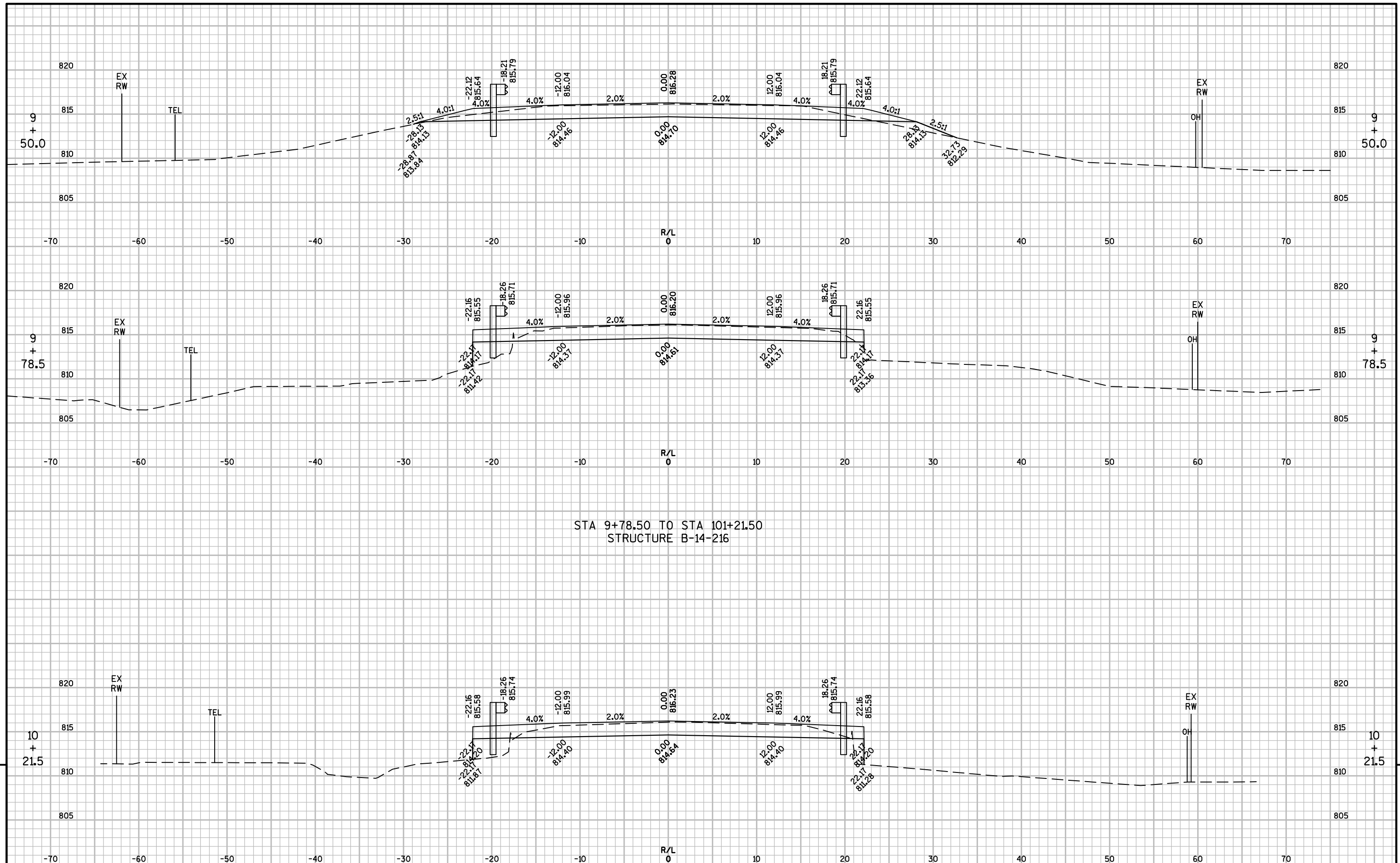
CTH S - EAST EARTHWORK DETAIL

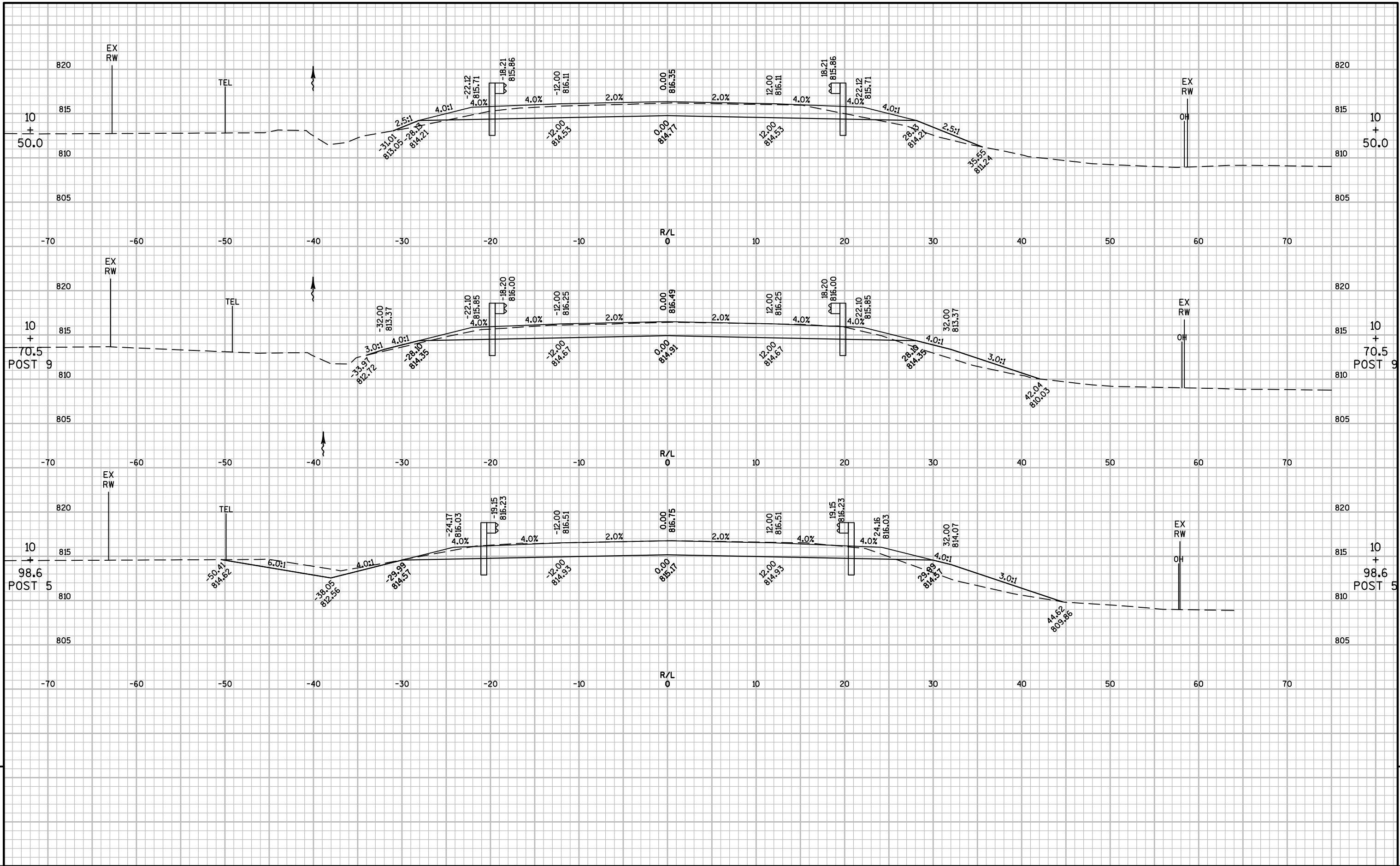
STATION	AREA (SF)			INCREMENTAL VOLUME (CY)			CUMULATIVE VOLUME (CY)		
	CUT	SALV / UNUSED PAVT MATERIAL	FILL	CUT NOTE 1	SALV / UNUSED PAVT MATERIAL NOTE 2	FILL	CUT 1. 00 NOTE 1	EXPANDED FILL 1. 25	MASS ORDINATE
10+21. 0	0	0. 0	0	0	0	0	0	0	0
10+21. 5	37	7. 5	12	0	0	0	0	0	0
10+50. 0	56	7. 5	9	49	8	11	49	14	28
10+70. 5	68	7. 5	12	47	6	8	97	24	59
10+98. 6	89	7. 5	18	82	8	16	178	43	113
11+23. 6	119	7. 5	6	96	7	11	274	57	189
11+48. 6	87	7. 5	3	95	7	4	369	63	271
11+64. 8	93	7. 5	2	54	5	1	423	65	319

NOTE 1: CUT INCLUDES SALVAGED / UNUSABLE PAVEMENT VOLUME.
NOTE 2: SALVAGED / UNUSABLE PAVEMENT MATERIAL NOT SHOWN IN CROSS SECTIONS.



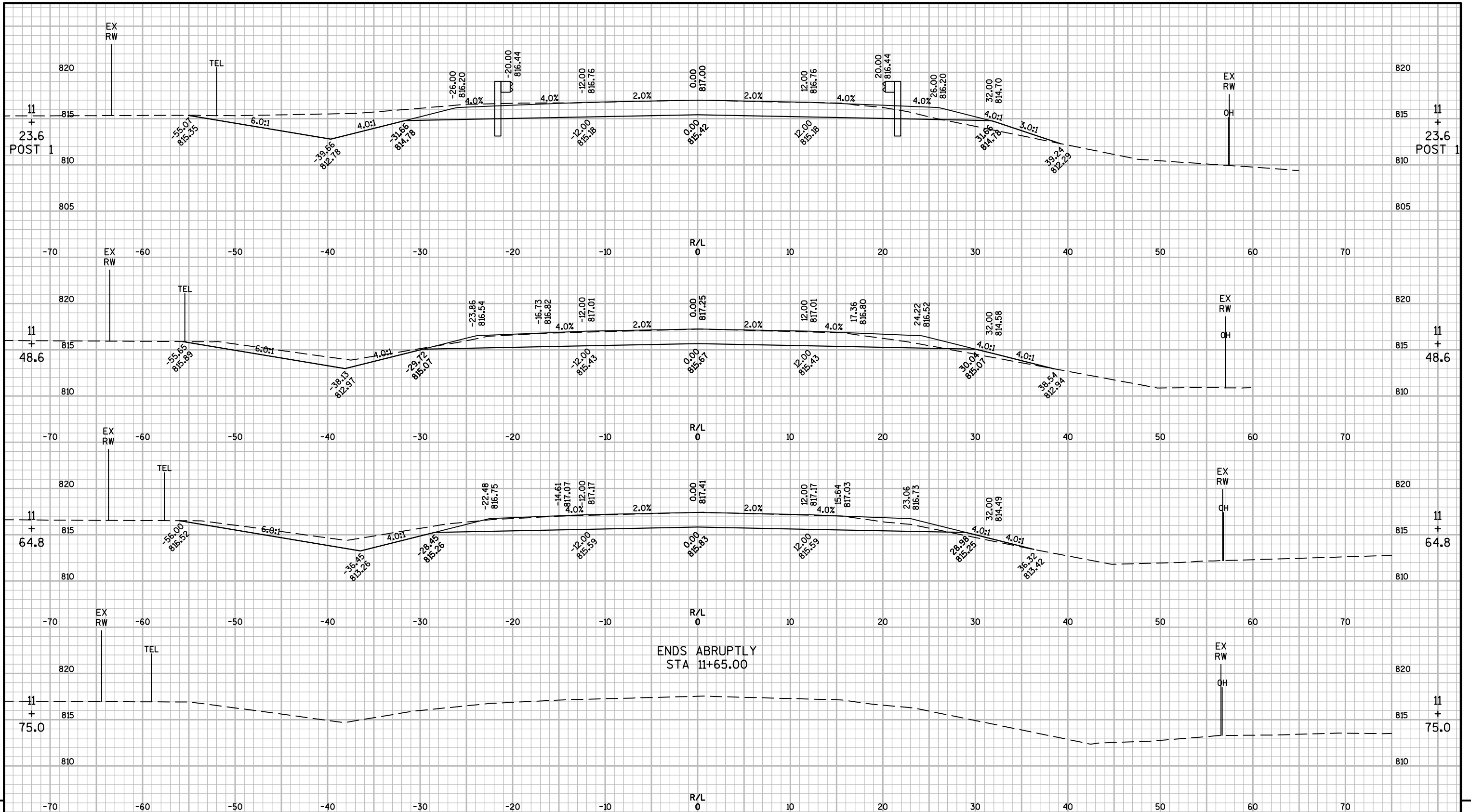






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Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>

SWL
PROJECT ID: 3906-00-72
WITH: 3898-00-70
COUNTY: DODGE

FEB 2016

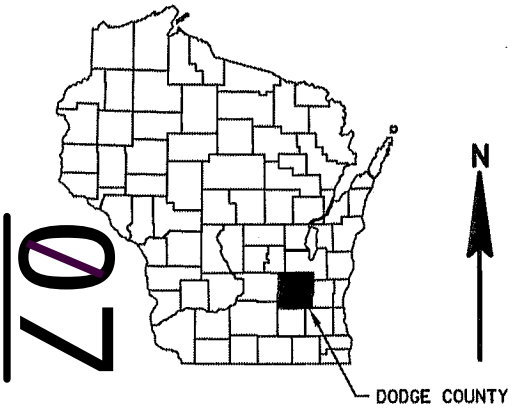
ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details (Includes Erosion Control)
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 58

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
LOWELL - STH 26
(PRATT CREEK BRIDGE B-14-0217)
CTH KW
DODGE COUNTY

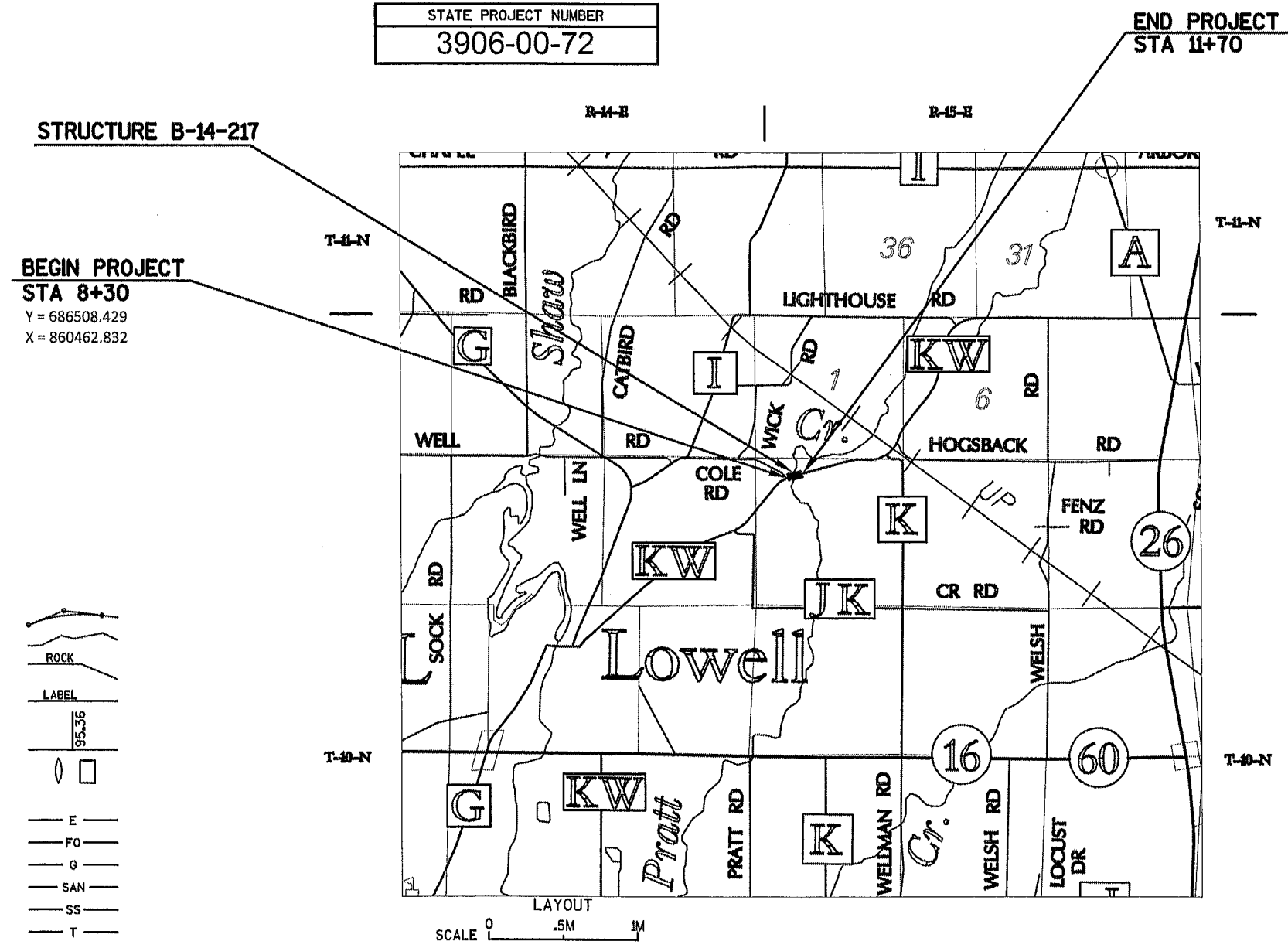
STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
3906-00-72	WISC 2016016	1



DESIGN DESIGNATION

A.A.D.T. 2015	=	440
A.A.D.T. 2035	=	500
D.H.V.	=	82
D.D.	=	60/40
T.	=	4.2%
DESIGN SPEED	=	50 MPH
ESALS	=	37,000

CONVENTIONAL SYMBOLS	
PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
	STORM SEWER
	TELEPHONE
	WATER
MARSH AREA	UTILITY PEDESTAL
	POWER POLE
WOODED OR SHRUB AREA	TELEPHONE POLE



HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, DODGE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ACCEPTED FOR
DODGE COUNTY

DATE: 7-28-2015
(Signature)
Highway Commissioner
TITLE

ORIGINAL PLANS PREPARED BY

OMNI ASSOCIATES

JUDITH ANN WILSON
E-22940
NEENAH, WI

PROFESSIONAL ENGINEER

9/24/15

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor: OMNI ASSOCIATES
Designer: OMNI ASSOCIATES
Management Consultant: KJOHNSON ENGINEERS

APPROVED FOR THE DEPARTMENT

DATE: 10/29/15
(Signature)

2	<div><div><div>GENERAL NOTES</div><div><p>THE LOCATIONS OF EXISTING AND PROPOSED UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.</p><p>FILL AS SHOWN ON THE PLANS PERTAINS TO EMBANKMENTS CONSTRUCTED FROM COMMON EXCAVATION. THE ALLOWANCE USED FOR EXPANDING THE FILLS TO COMPUTE THE VOLUME OF MATERIAL REQUIRED IS 30 PERCENT. ALL FILL VOLUMES SHOWN ARE THE ACTUAL VOLUMES.</p><p>EXCAVATION BELOW SUBGRADE (EBS) IS NOT SHOWN ON THE CROSS SECTIONS. IF EBS IS REQUIRED, IT WILL BE MEASURED AND PAID FOR AS COMMON EXCAVATION. EXACT LOCATIONS AND LIMITS FOR EBS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.</p><p>DISTANCES SHOWN ON THIS PLAN ARE GROUND DISTANCES.</p><p>PLAN ELEVATIONS = USGS DATUM NAVD88</p><p>NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.</p><p>USE SEED MIXTURE NO. 20 ON ALL DISTURBED AREAS.</p><p>ALL DISTURBED AREAS, NOT OTHERWISE SURFACED, ARE TO BE TOPSOILED, FERTILIZED, SEEDED AND COVERED WITH EROSION MAT, AS SHOWN ON THE PLANS.</p><p>THE ENGINEER IN THE FIELD WILL DETERMINE THE EXACT LOCATIONS OF ALL EROSION CONTROL ITEMS.</p><p>WETLAND AREAS ARE SHOWN ON THE PLANS, CONTRACTOR SHALL LIMIT CONSTRUCTION ACTIVITIES TO WORK WITHIN THE SLOPE INTERCEPTS IN THE WETLAND AREAS.</p><p>STOCK PILE SALVAGED RAIL IN THE RIGHT OF WAY. DO NOT STOCKPILE SALVAGED RAIL IN WETLAND AREAS. NOTIFY DODGE COUNTY WHEN SALVAGED RAIL IS READY FOR PICK UP.</p></div><div><div>EROSION CONTROL NOTES</div><div><p>RUNOFF COEFFICIENTS FOR THIS PROJECT: EXISTING PAVEMENT 0.95, EXISTING SLOPES 0.30, NEW PAVEMENT 0.95, NEW SLOPES 0.30.</p><p>TOTAL PROJECT AREA = 1.02 ACRES</p><p>TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.80 ACRES</p></div></div></div><div><div>CONTACTS</div><div><div><div>TELEPHONE</div><div>TDS TELECOM 16924 W. VICTOR ROAD NEW BERLIN, WI 53151 LOCAL CONTACT: MIKE JOHNSON TELEPHONE: (262) 754-3052 EMAIL: michael.johnson@tdstelecom.com</div></div><div><div>DODGE COUNTY</div><div>BRIAN FIELD, HIGHWAY COMMISSIONER 211 EAST CENTER STREET JUNEAU, WI 53039 TELEPHONE: (920) 386-3653 EMAIL: bfield@co.dodge.wi.us</div></div><div><div>DNR LIAISON</div><div>ERIC HEGGELUND DEPARTMENT OF NATURAL RESOURCES 3911 FISH HATCHERY ROAD FITCHBURG, WI 53711 TELEPHONE: (608) 275-3301 EMAIL: eric.heggelund@wisconsin.gov</div></div><div><div>DESIGNER</div><div>JUDY WILSON, P.E. OMNI ASSOCIATES, INC. ONE SYSTEMS DRIVE APPLETON, WI 54914 TELEPHONE: (920) 830-6129 EMAIL: judy.wilson@omni.com</div></div></div></div><div><div><div>DIGGERSHOTLINE</div><div>Dial 811 or (800)242-8511</div><div>www.DiggersHotline.com</div></div><div>** DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS</div></div></div>	2				
PROJECT NO: 3906-00-72		HWY: CTH KW	COUNTY: DODGE	GENERAL NOTES	SHEET:	E 2.1

CONTACTS

TELEPHONE	TDS TELECOM 16924 W. VICTOR ROAD NEW BERLIN, WI 53151 LOCAL CONTACT: MIKE JOHNSON TELEPHONE: (262) 754-3052 EMAIL: michael.johnson@tdstelecom.com
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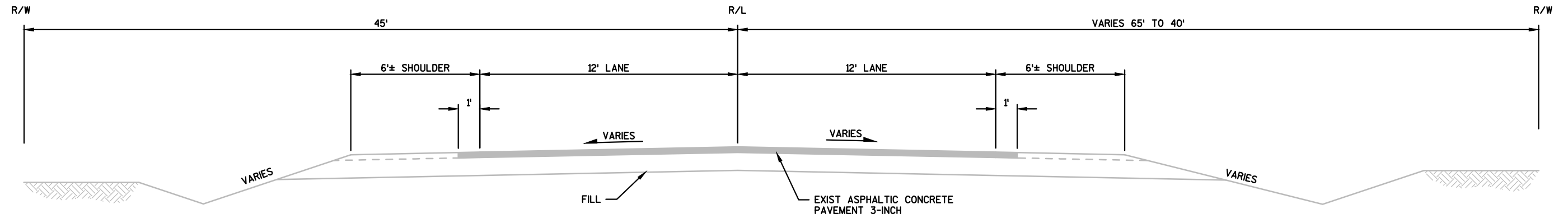
DIGGERSHOTLINE

Dial 811 or (800)242-8511

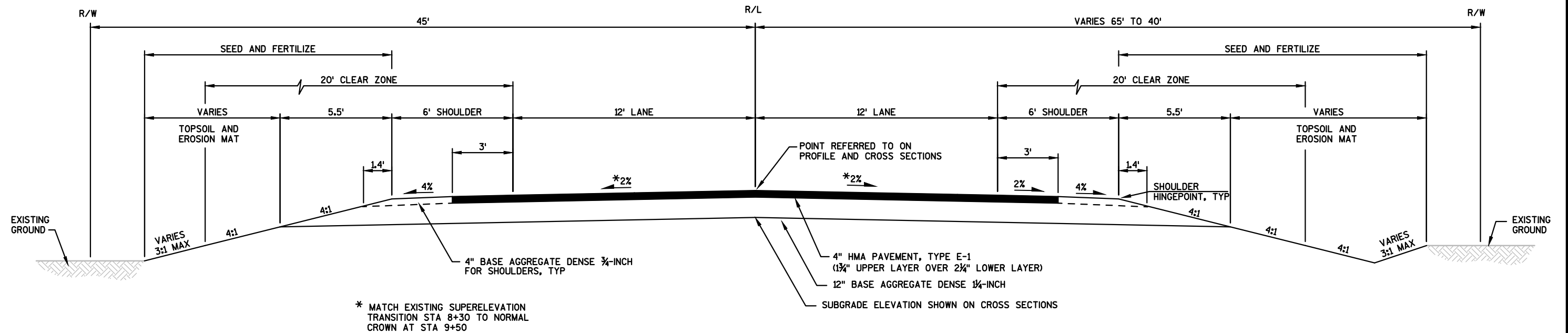
www.DiggersHotline.com

** DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS

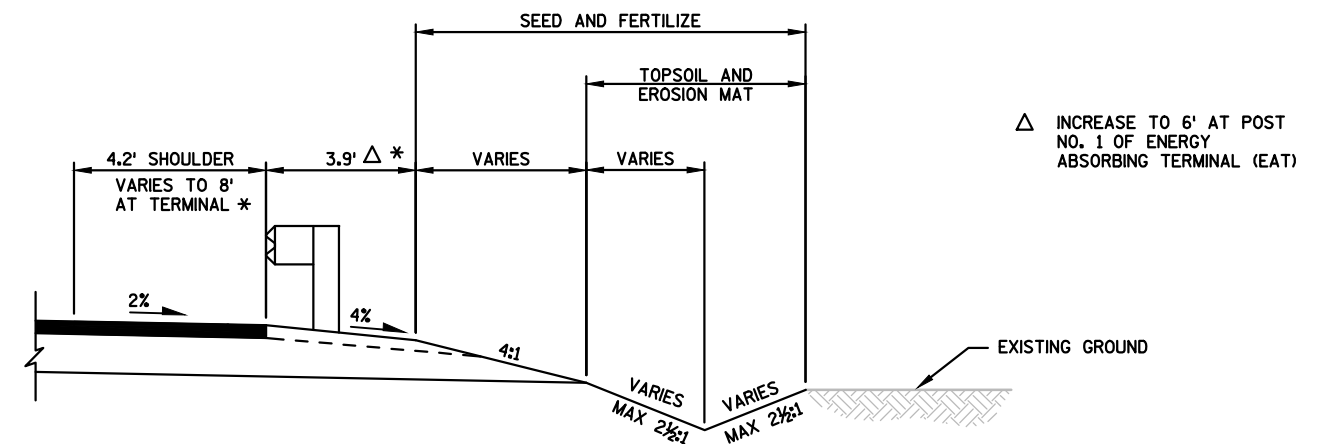
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EXISTING TYPICAL SECTION

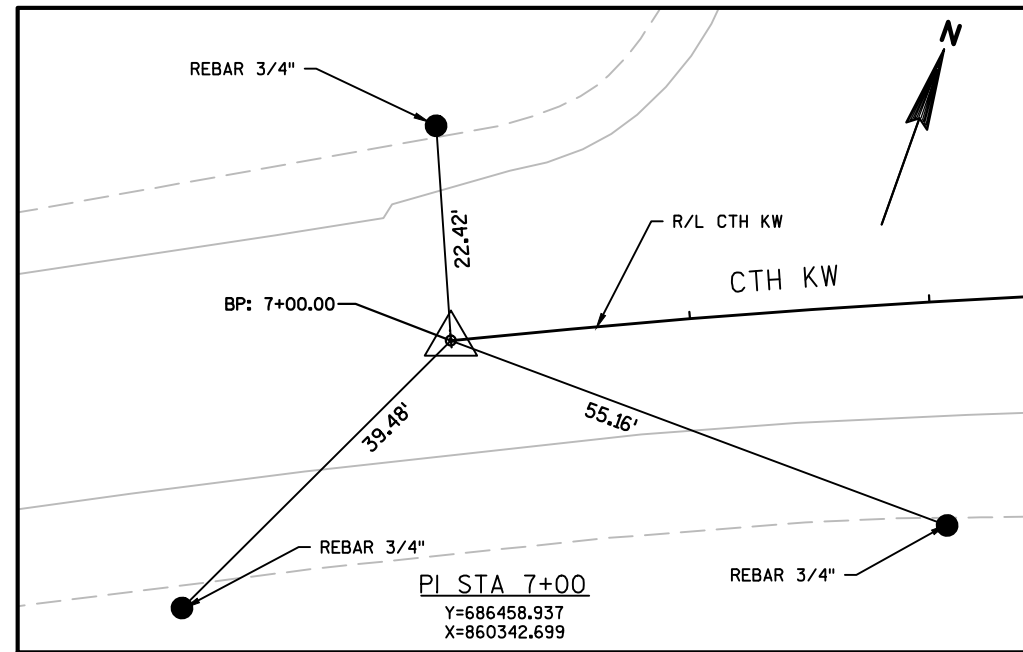


FINISHED TYPICAL SECTION
STA 8+30 TO STA 11+70



FINISHED TYPICAL SECTION AT BEAM GUARD

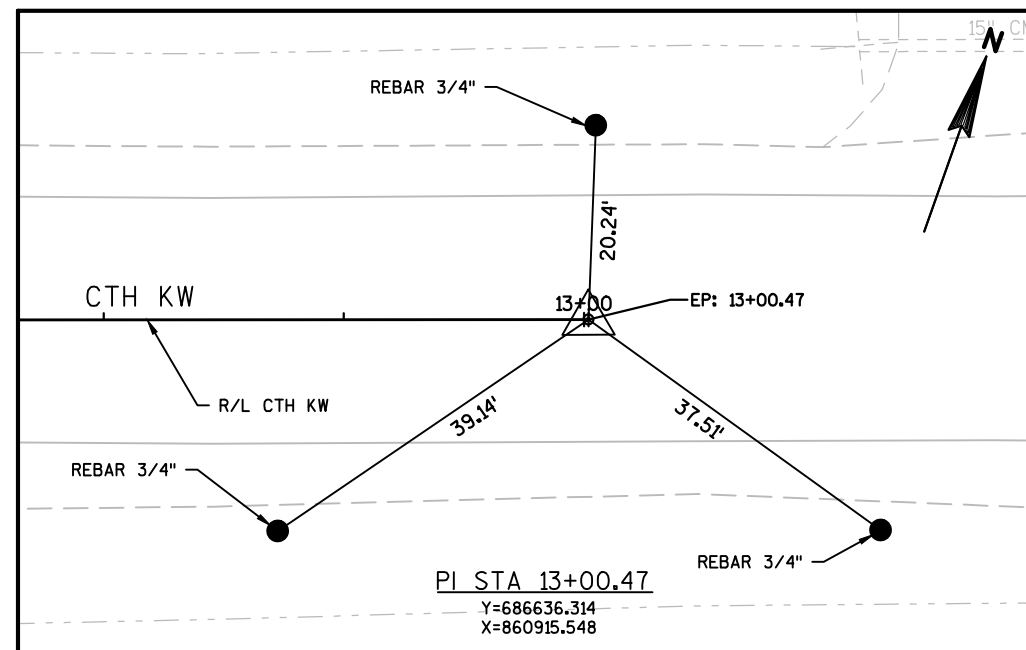
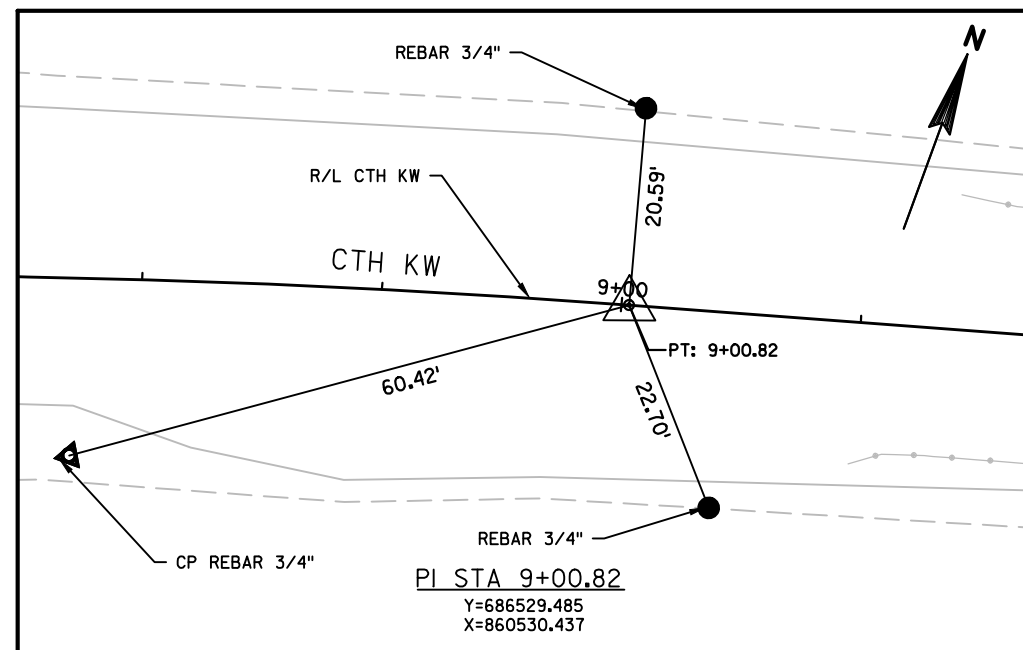
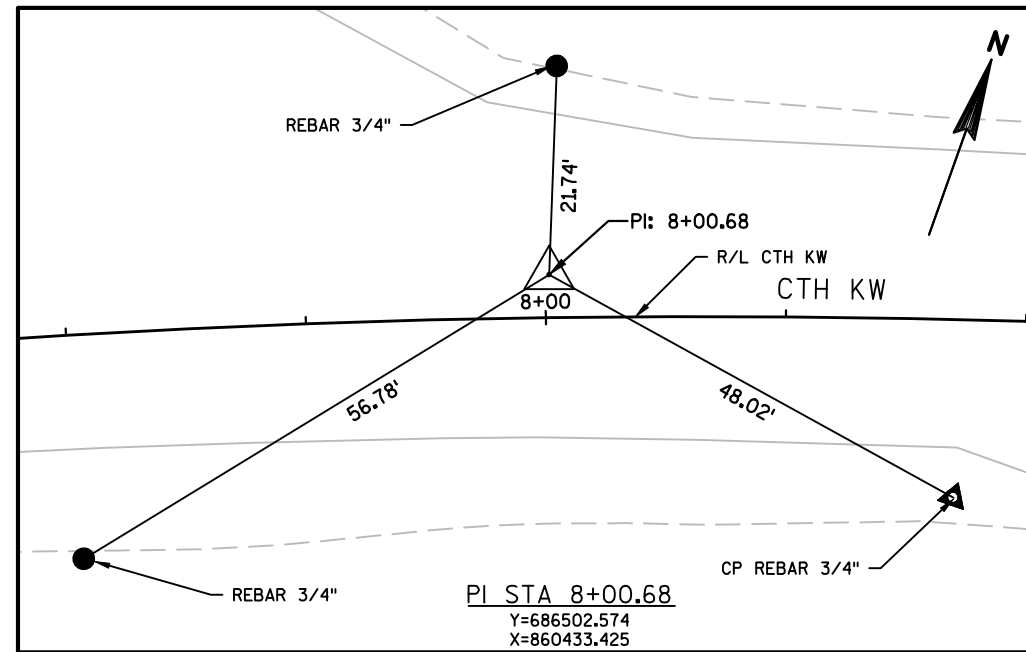
* FOR EAT AT STA 8+54.2, LT, USE 6 FOOT SHOULDER TO POST NO. 1, AND 4' FROM POST NO. 1 TO HINGE. FOR EAT AT STA 11+54.5, LT USE 5' FROM POST NO. 1 TO HINGE. SEE PLAN AND PROFILE AND CROSS SECTIONS FOR DETAILS.

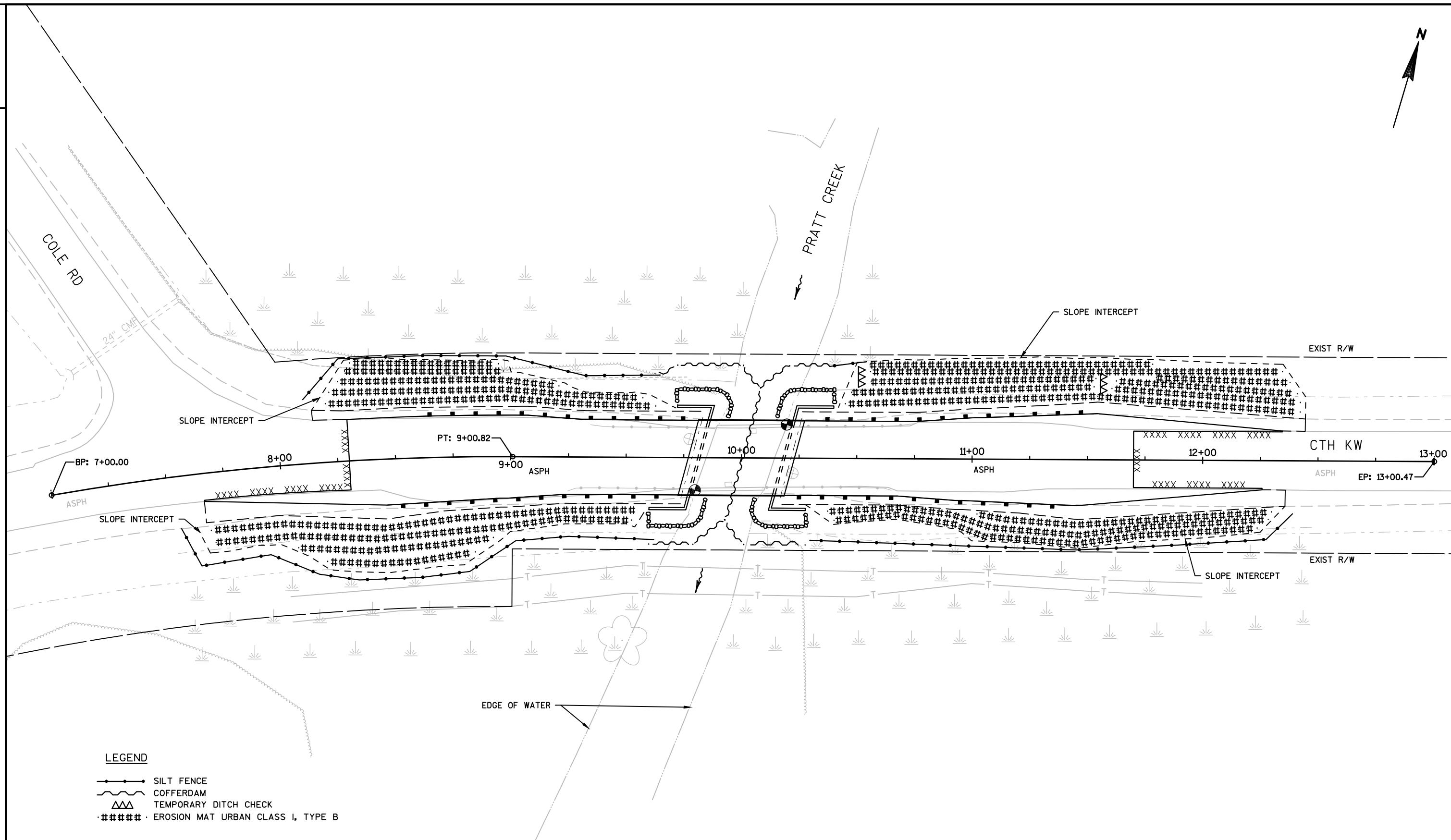


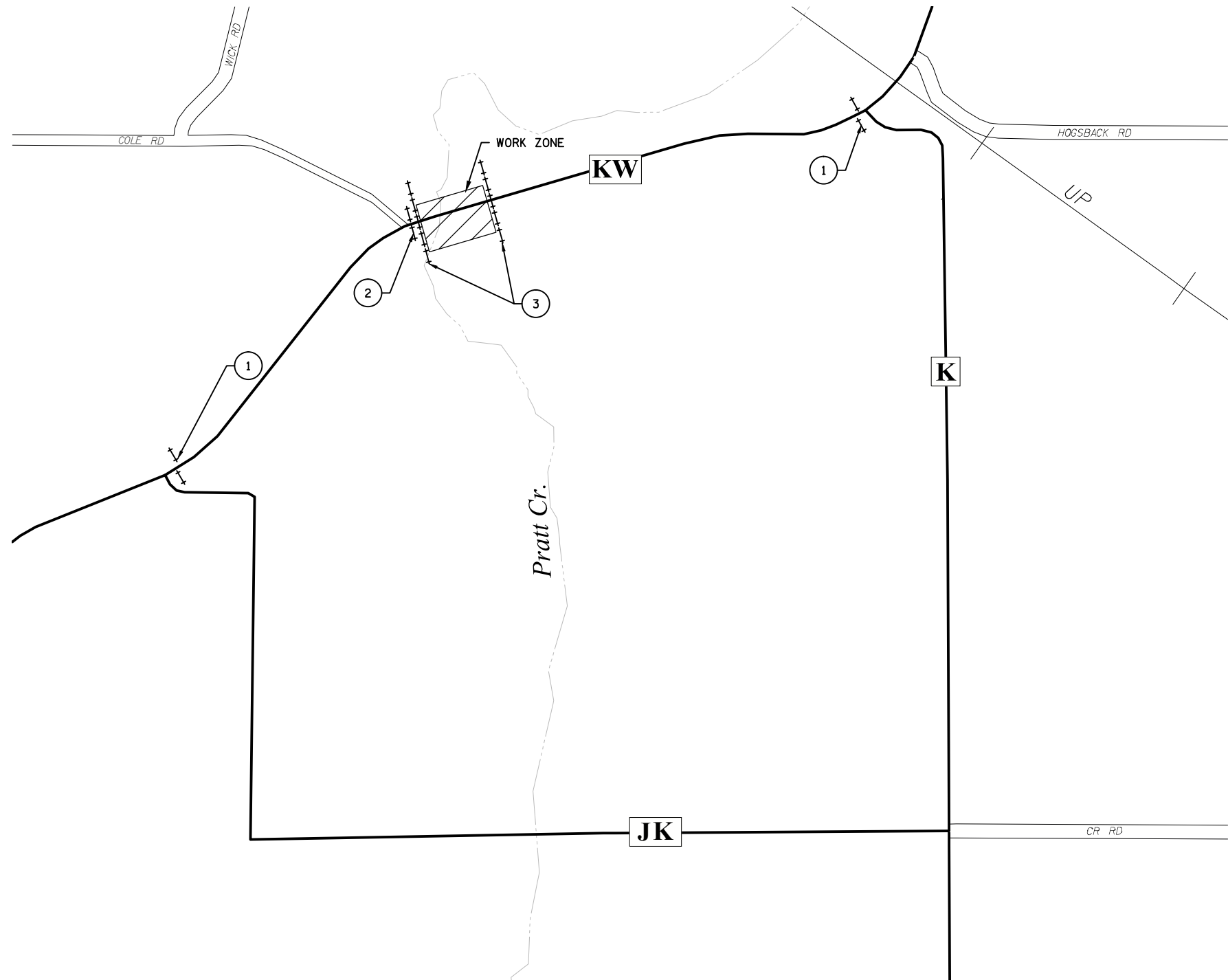
LEGEND



MAG SPIKE







NOTE 1: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL A AND DETAIL E.

NOTE 2: USE SDD "BARRICADES AND SIGNS FOR SIDEROAD CLOSURES" DETAIL 3

NOTE 3: USE SDD "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" DETAIL D

SEE DETOUR PLAN FOR ADDITIONAL SIGNING AND INFORMATION.

LEGEND

↑ TYPE III BARRICADE



00

SIGN NUMBER
POST MOUNTED SIGN
DETOUR ROUTE
WORK AREA

--	--

WISDOT/CADDS SHEET 42

DATE 30NOV15		E S T I M A T E O F Q U A N T I T I E S			
LINE					3906-00-72
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0205	Grubbing	STA	3.000	3.000
0040	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 02. 10+00	LS	1.000	1.000
0050	205.0100	Excavation Common **P**	CY	645.000	645.000
0070	206.5000	Cofferdams (structure) 02. B-14-217	LS	1.000	1.000
0090	213.0100	Finishing Roadway (project) 02. 3906-00-72	EACH	1.000	1.000
0100	305.0110	Base Aggregate Dense 3/4-Inch	TON	120.000	120.000
0110	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	1,375.000	1,375.000
0130	455.0105	Asphaltic Material PG58-28	TON	16.000	16.000
0140	455.0605	Tack Coat	GAL	90.000	90.000
0150	460.1101	HMA Pavement Type E-1	TON	285.000	285.000
0160	460.2000	Incentive Density HMA Pavement	DOL	190.000	190.000
0170	502.3200	Protective Surface Treatment	SY	195.000	195.000
0180	509.2500	Concrete Masonry Overlay Decks	CY	10.000	10.000
0200	513.7051	Railing Steel Type W (structure) 02. B-14-217	LF	90.000	90.000
0210	516.0500	Rubberized Membrane Waterproofing	SY	12.000	12.000
0220	606.0300	Riprap Heavy	CY	112.000	112.000
0230	614.0920	Salvaged Rail	LF	220.000	220.000
0240	614.2300	MGS Guardrail 3	LF	150.000	150.000
0250	614.2500	MGS Thrie Beam Transition	LF	150.000	150.000
0260	614.2610	MGS Guardrail Terminal EAT	EACH	4.000	4.000
0270	619.1000	Mobilization	EACH	0.500	0.500
0280	624.0100	Water	MGAL	9.000	9.000
0290	625.0100	Topsoil **P**	SY	1,650.000	1,650.000
0300	628.1504	Silt Fence	LF	800.000	800.000
0310	628.1520	Silt Fence Maintenance	LF	800.000	800.000
0320	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0330	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0340	628.2008	Erosion Mat Urban Class I Type B	SY	1,650.000	1,650.000
0350	628.6005	Turbidity Barriers	SY	60.000	60.000
0360	628.7504	Temporary Ditch Checks	LF	30.000	30.000
0370	629.0210	Fertilizer Type B	CWT	1.500	1.500
0380	630.0120	Seeding Mixture No. 20 **P**	LB	60.000	60.000
0390	630.0200	Seeding Temporary	LB	20.000	20.000
0400	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	4.000	4.000
0410	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0420	638.2602	Removing Signs Type II	EACH	5.000	5.000
0430	638.3000	Removing Small Sign Supports	EACH	5.000	5.000
0440	642.5001	Field Office Type B	EACH	0.500	0.500
0460	643.0100	Traffic Control (project) 02. 3906-00-72	EACH	1.000	1.000
0470	643.0420	Traffic Control Barricades Type III	DAY	1,200.000	1,200.000
0480	643.0705	Traffic Control Warning Lights Type A	DAY	2,400.000	2,400.000
0490	643.0900	Traffic Control Signs	DAY	660.000	660.000
0510	643.2000	Traffic Control Detour (project) 02. 3906-00-72	EACH	1.000	1.000
0520	643.3000	Traffic Control Detour Signs	DAY	5,280.000	5,280.000
0530	645.0120	Geotextile Fabric Type HR	SY	168.000	168.000
0540	646.0103	Pavement Marking Paint 4-Inch	LF	1,630.000	1,630.000
0550	650.4500	Construction Staking Subgrade	LF	420.000	420.000
0560	650.5000	Construction Staking Base	LF	420.000	420.000
0580	650.6500	Construction Staking Structure Layout (structure) 02. B14-217	LS	1.000	1.000

DATE 30NOV15		E S T I M A T E O F Q U A N T I T I E S			
LINE					3906-00-72
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0600	650.9910	Construction Staking Supplemental Control (project) 02. 3906-00-72	LS	1.000	1.000
0610	650.9920	Construction Staking Slope Stakes	LF	420.000	420.000
0620	690.0150	Sawing Asphalt	LF	240.000	240.000
0630	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	150.000	150.000
0640	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	125.000	125.000
0650	SPV.0090	Special 01. Prestressed Girders Box Type 17-Inch	LF	368.000	368.000
0660	SPV.0165	Special 01. Geosynthetic Reinforced Soil Abutment	SF	2,020.000	2,020.000

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

EARTHWORK SUMMARY

STATION TO STATION	LOCATION	205.0100 EXCAVATION COMMON (CY) NOTE 2	SALVAGED/ UNUSABLE PAVEMENT MATERIAL (CY)	AVAILABLE MATERIAL (CY) NOTE 3	UNEXPANDED FILL (CY)	EXPANDED FILL (CY) NOTE 4	MASS ORDINATE (CY)	WASTE (CY) NOTE 5	208.0100 BORROW (CY)
						Factor 1.25			
7+66 TO 9+78	CTH KW - SOUTH	296	46	250	106	133	117	117	0
10+22 TO 12+34	CTH KW - NORTH	349	38	311	124	155	157	157	0
GRAND TOTAL		645	83	561	230	287	274	274	0

- 2) SALVAGED/UNSUABLE PAVEMENT MATERIAL IS INCLUDED IN EXCAVATON COMMON
- 3) AVAILABLE MATERIAL = EXCAVATION COMMON - SALVAGED/UNUSUABLE PAVEMENT MATERIAL
- 4) EXPANDED FILL = (UNEXPANDED FILL) * FILL FACTOR
- 5) THE ASPHALT FROM THE EXISTING ROADWAY WAS NOT USED IN THE PROPOSED EMBANKMENT AND IS CONSIDERED WASTE MATERIAL WHICH WILL NEED TO BE PROPERLY DISPOSED OF BY THE CONTRACTOR.

GRUBBING

STATION	LOCATION	201.0205 GRUBBING STATION
8+00 - 11+00	CTH KW	3
TOTALS		3

SALVAGED RAIL

STATION	LOCATION	614.0920 LF
9+25 - 9+80, RT	CTH KW	55
9+35 - 9+90, LT	CTH KW	55
10+10 - 10+65, RT	CTH KW	55
10+25 - 10+80, LT	CTH KW	55
TOTAL		220

BASE AGGREGATE DENSE AND WATER

STATION TO STATION	LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH	624.0100 WATER
		TON	TON	MGAL
7+65 - STRUCTURE	CTH KW	55	650	4.0
STRUCTURE - 12+35	CTH KW	65	725	5.0
TOTALS		120	1,375	9

ASPHALTIC ITEMS

STATION TO STATION	LOCATION	455.0105 ASPHALTIC MATERIAL PG 58-28 TON	455.0605 TACK COAT GAL	460.1101 HMA PAVEMENT E-1 TON
7+65 - STRUCTURE	CTH S	8	45	140
STRUCTURE - 12+35	CTH S	8	45	145
TOTALS		16	90	285

STEEL PLATE BEAM GUARD

STATION TO STATION	LOCATION	614.2300 MGS GUARDRAIL 3 LF	614.2500 MGS THRIE BEAM TRANSITION LF	614.2610 MGS GUARDRAIL TERMINAL EAT EACH
8+45.5 - STRUCTURE, RT	CTH KW	37.5	37.5	1
8+54.2 - STRUCTURE, LT	CTH KW	37.5	37.5	1
STRUCTURE - 11+45.8, RT	CTH KW	37.5	37.5	1
STRUCTURE - 11+54.5, LT	CTH KW	37.5	37.5	1
TOTALS		150	150	4

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

LANDSCAPING

STATION TO STATION	LOCATION	625.0100 TOPSOIL SY	630.0200 SEEDING TEMPORARY LB	630.0120 SEEDING NO 20 LB	629.0210 FERTILIZER TYPE B CWT
7+65 - STRUCTURE, RT	CTH KW	340	---	12	0.3
8+20 - STRUCTURE, LT	CTH KW	270	---	10	0.2
STRUCTURE - 12+50, RT	CTH KW	230	---	10	0.2
STRUCTURE - 12+50, LT	CTH KW	470	---	16	0.4
UNDISTRIBUTED	CTH KW	340	20	12	0.4
TOTALS		1,650	20	60	1.5

TURBIDITY BARRIER

STATION	LOCATION	628.6005 SY
UNDISTRIBUTED	CTH KW	60
TOTAL		60

SAWING ASPHALT

STATION	LOCATION	690.0150 SAWING ASPHALT LF
7+65 - 8+30	CTH KW	95
11+70 - 12+35	CTH KW	145
TOTAL		240

EROSION CONTROL ITEMS

STATION TO STATION	LOCATION	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH	628.2008 EROSION MAT URBAN CLASS I TYPE B SY	628.7504 TEMPORARY DITCH CHECKS LF
7+50 - STRUCTURE, RT	CTH KW	220	220	---	---	340	---
8+00 - STRUCTURE, LT	CTH KW	160	160	---	---	270	---
STRUCTURE - 12+50, RT	CTH KW	230	230	---	---	230	---
STRUCTURE - 12+50, LT	CTH KW	20	20	---	---	470	20
UNDISTRIBUTED	CTH KW	170	170	4	2	340	10
TOTALS		800	800	4	2	1,650	30

REMOVING SIGNS TYPE II AND REMOVING SMALL SIGN SUPPORTS

STATION	LOCATION	DESCRIPTION	638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH
9+70, LT	CTH KW	PRATT CREEK	1	1
9+75, RT	CTH KW	OBJECT MARKER	1	1
9+85, LT	CTH KW	OBJECT MARKER	1	1
10+10, RT	CTH KW	OBJECT MARKER	1	1
10+20, LT	CTH KW	OBJECT MARKER	1	1
TOTALS			5	5

SIGNS REFLECTIVE TYPE II & POSTS WOOD

STATION	LOCATION	CODE	SIGN SIZE HORIZ X VERT IN X IN	634.0614 POSTS WOOD 4X6-INCH X 14-FT EACH	637.2230 SIGNS TYPE II RELFECTIVE F SF
9+65, RT	CTH KW	W5-52R	12 X 36	1	3
9+75, LT	CTH KW	W5-52L	12 X 36	1	3
10+25, RT	CTH KW	W5-52L	12 X 36	1	3
10+30, LT	CTH KW	W5-52R	12 X 36	1	3
			TOTALS	4	12

CONSTRUCTION STAKING

STATION TO STATION	LOCATION	650.4500 SUBGRADE LF	650.5000 BASE LF	CATEGORY 0020 650.6500 STRUCTURE LAYOUT LS	650.9910 SUPPLEMENTAL CONTROL LS	650.9920 SLOPE STAKES LF
7+65 - STRUCTURE	CTH KW	210	210	---	---	210
STRUCTURE B-14-217	CTH KW	---	---	1	---	---
STRUCTURE - 12+35	CTH KW	210	210	---	---	210
TOTALS		420	420	1	1	420

PAVEMENT MARKING PAINT

STATION	LOCATION	646.0103		
		4-INCH DASHED YELLOW LF	4-INCH SOLID YELLOW LF	4-INCH WHITE EDGE LINE LF
7+50 - 12+50	CTH KW	130	500	1,000
TOTAL		1,630		

NOTE: DASHED YELLOW EASTBOUND; SOLID YELLOW WESTBOUND

TRAFFIC CONTROL DETOUR SIGN SUMMARY

SIGN NO.	LOCATION	SIGN CODE	SIZE W X H	NUMBER IN SERVICE	APPROX. SERVICE PERIOD 60 DAYS	643.3000 DETOUR SIGNS DAYS	REMARKS
1	CTH KW W. OF CTH JK	W20-2-A	48 X 48	1	60	60	
2	CTH KW W. OF CTH JK	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		MO5-1R	21 X 21	1	60	60	
3	CTH KW AT CTH JK	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		MO6-1	21 X 21	1	60	60	
4	CTH KW AT CTH JK	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		MO6-1	21 X 21	1	60	60	
5	CTH KW AT CTH JK	R11-3B	60 X 30	1	60	60	
		M4-9R	30 X 24	1	60	60	
6	CTH JK N. OF CTH JK	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		MO5-1L	21 X 21	1	60	60	
7	CTH JK AT CTH JK	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		MO6-1	21 X 21	1	60	60	
8	CTH JK AT CTH JK	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		MO6-1	21 X 21	1	60	60	
9	CTH JK W. OF CTH K	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		MO5-1L	21 X 21	1	60	60	
10	CTH JK AT CTH K	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		MO6-1	21 X 21	1	60	60	
11	CTH JK AT CTH K	MO4-8	24 X 12	1	60	60	
		MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		MO6-1	21 X 21	1	60	60	
12	CTH K AT CTH KW	MO4-8A	24 X 18	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
13	CTH K AT CTH KW	MO3-2	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		MO6-1	21 X 21	1	60	60	

PAGE SUBTOTAL 2,640

TRAFFIC CONTROL DETOUR SIGN SUMMARY CONTINUED

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

SIGN NO.	LOCATION	SIGN CODE	SIZE W X H	NUMBER IN SERVICE	APPROX. SERVICE PERIOD 60 DAYS	643.3000 DETOUR SIGNS DAYS	REMARKS
14	CTH KW E. OF CTH K	W20-2-A	48 X 48	1	60	60	
15	CTH KW E. OF CTH K	M04-8	24 X 12	1	60	60	
		M03-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		M05-1L	21 X 21	1	60	60	
16	CTH KW AT CTH K	M04-8	24 X 12	1	60	60	
		M03-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		M06-1	21 X 21	1	60	60	
17	CTH KW AT CTH K	R11-3B	60 X 30	1	60	60	
		M4-9L	30 X 24	1	60	60	
18	CTH KW AT CTH K	M04-8	24 X 12	1	60	60	
		M03-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		M06-1	21 X 21	1	60	60	
19	CTH K N. OF CTH JK	M04-8	24 X 12	1	60	60	
		M03-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		M05-1R	21 X 21	1	60	60	
20	CTH K AT CTH JK	M04-8	24 X 12	1	60	60	
		M03-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		M06-1	21 X 21	1	60	60	
21	CTH K AT CTH JK	M04-8	24 X 12	1	60	60	
		M03-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		M06-1	21 X 21	1	60	60	
22	CTH JK W. OF CTH JK	M04-8	24 X 12	1	60	60	
		M03-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		M05-1R	21 X 21	1	60	60	
23	CTH JK AT CTH JK	M04-8	24 X 12	1	60	60	
		M03-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		M06-1	21 X 21	1	60	60	
24	CTH JK AT CTH JK	M04-8	24 X 12	1	60	60	
		M03-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		M06-1	21 X 21	1	60	60	
25	CTH JK AT CTH KW	M04-8A	24 X 18	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
26	CTH JK AT CTH KW	M03-4	24 X 12	1	60	60	
		M1-5A	24 X 24	1	60	60	CTH KW
		M06-1	21 X 21	1	60	60	

PAGE SUBTOTAL 2,640

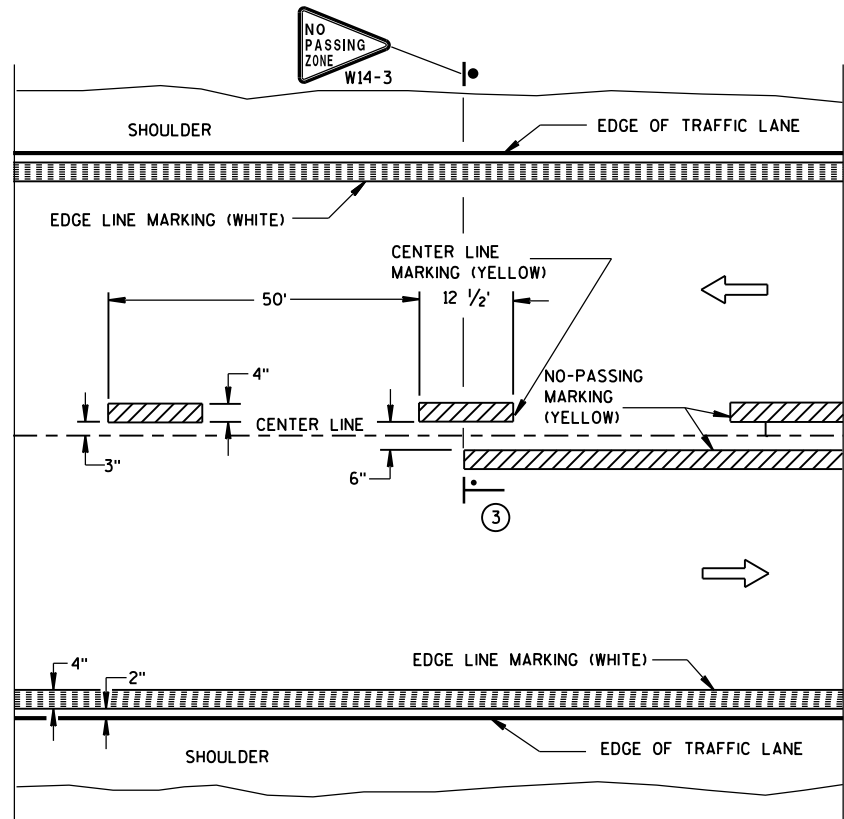
PROJECT TOTAL 5,280

TRAFFIC CONTROL ROAD CLOSURE

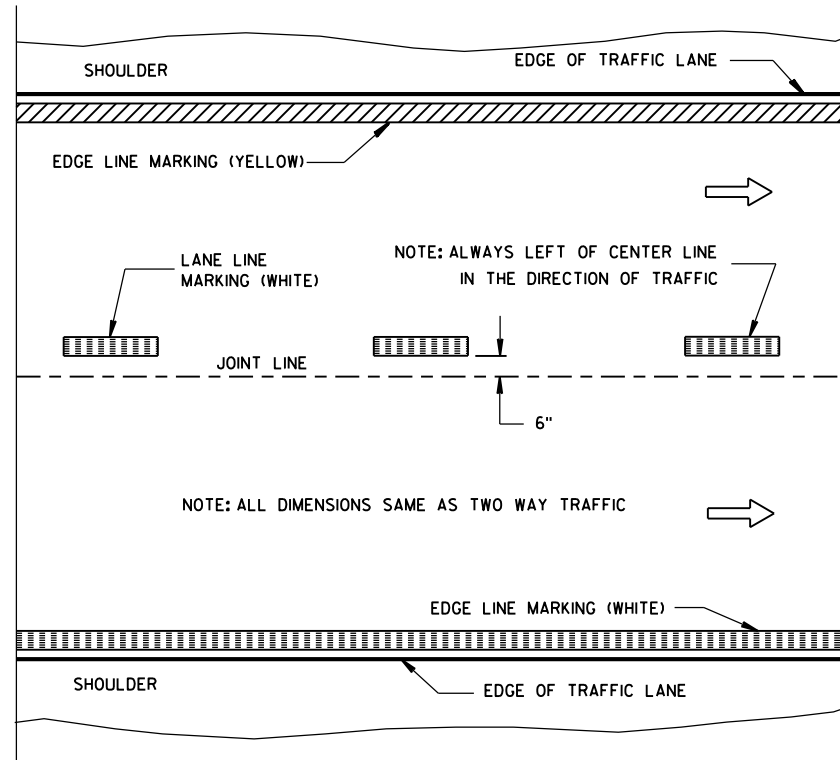
LOCATION	APPROX. SERVICE PERIOD 60	643.0420 BARRICADES TYPE III		643.0705 WARNING LIGHTS TYPE A		643.0900 SIGNS	
	DAYS	NO.	DAYS	NO.	DAYS	NO.	DAYS
CTH KW AT CTH JK	60	2	120	4	240	--	--
CTH KW AT COLE ROAD	60	2	120	4	240	3	180
CTH KW WEST OF BRIDGE	60	7	420	14	840	4	240
CTH KW EAST OF BRIDGE	60	7	420	14	840	4	240
CTH KW AT CTH K	60	2	120	4	240	--	--
TOTALS		1,200		2,400		660	

Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
14B42-03A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-02A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-03A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03G	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-05A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-05B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-05C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C03-02	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C06-07	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-16A	PAVEMENT MARKING (MAINLINE)

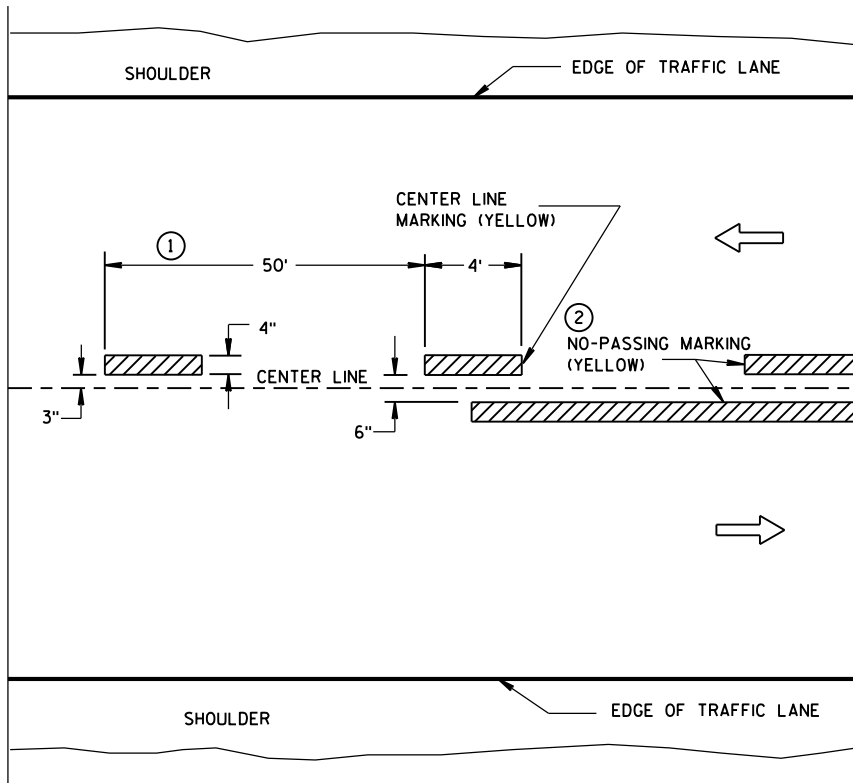


TWO WAY TRAFFIC

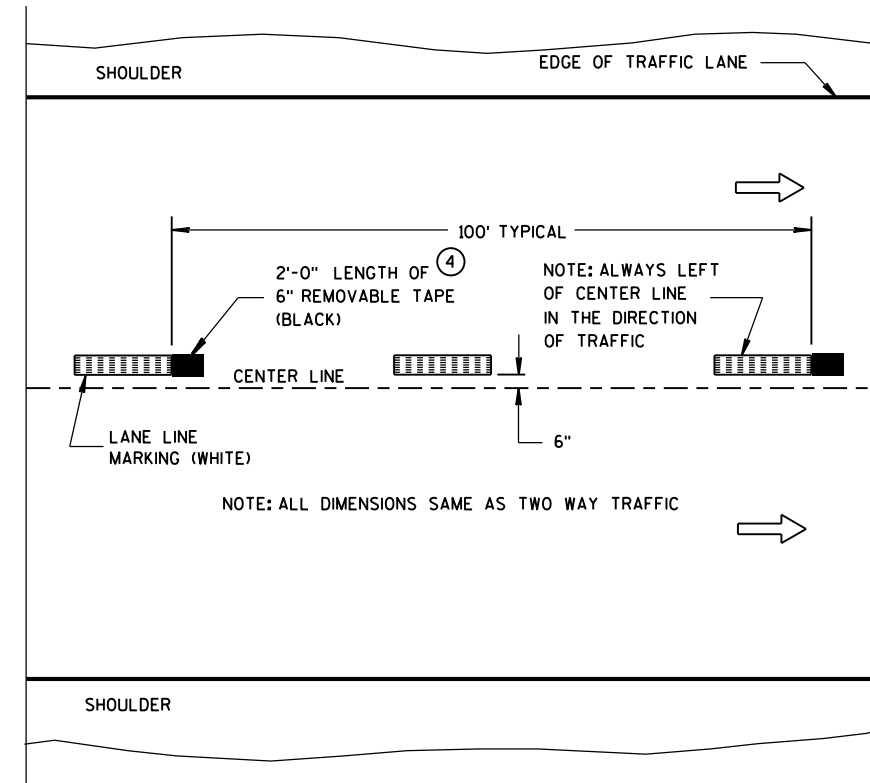


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

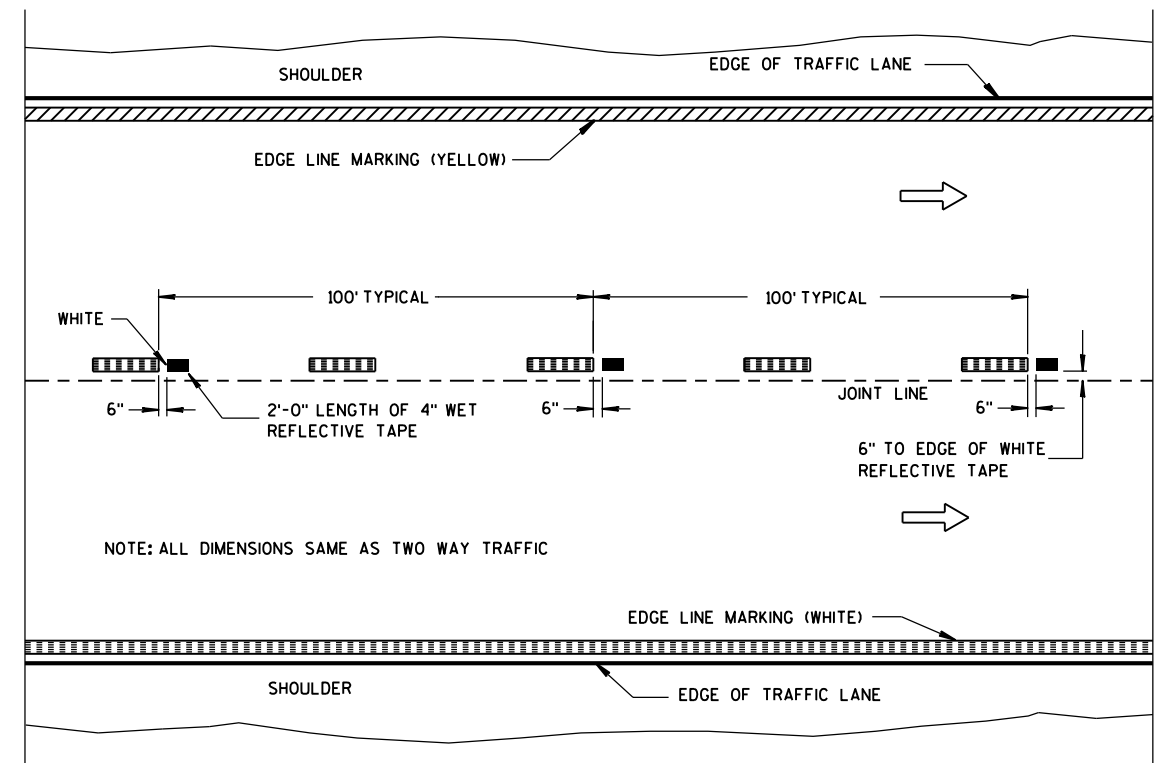
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- 1 HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- 2 NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- 3 NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- 4 CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

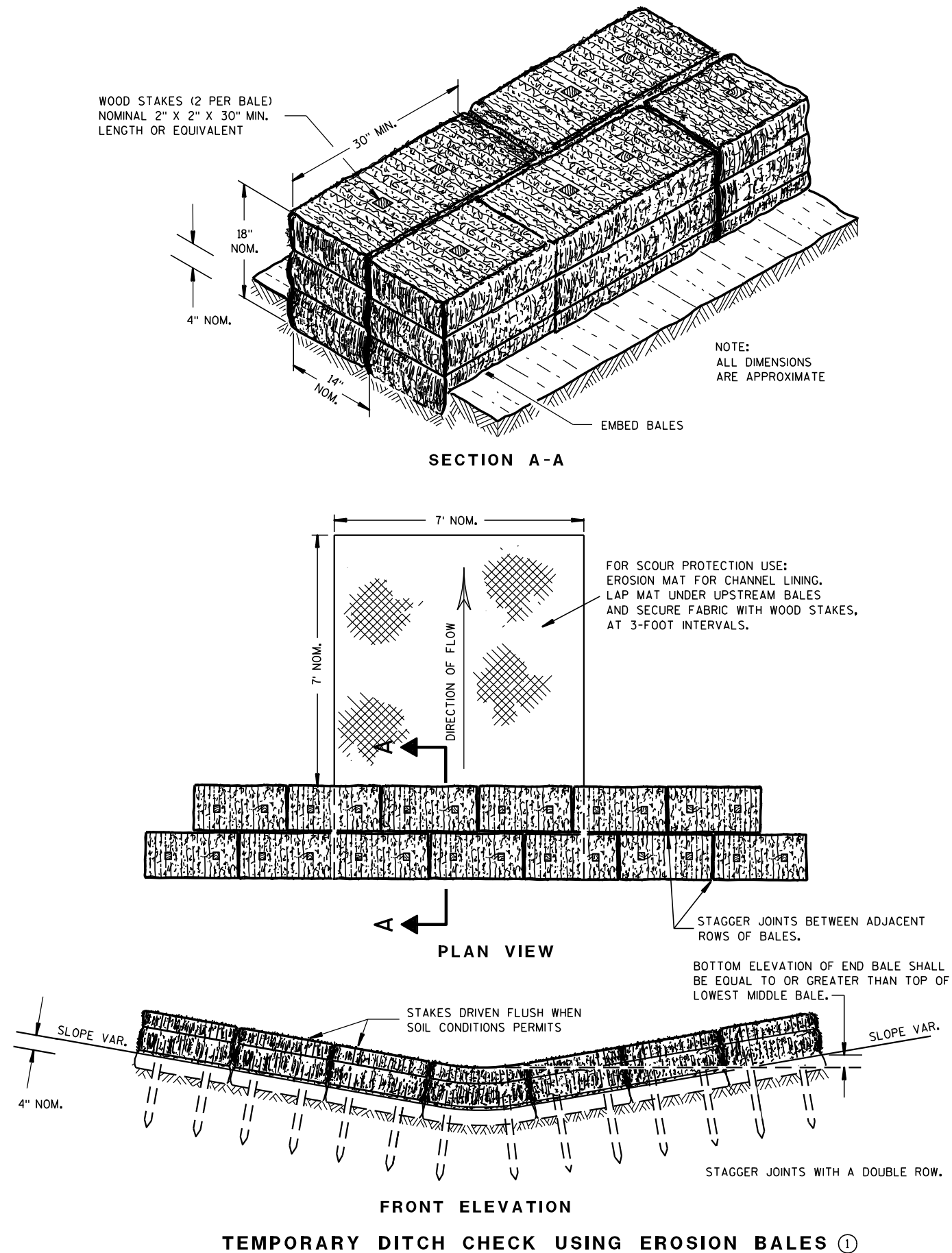
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

5-13-2013
DATE

FHWA

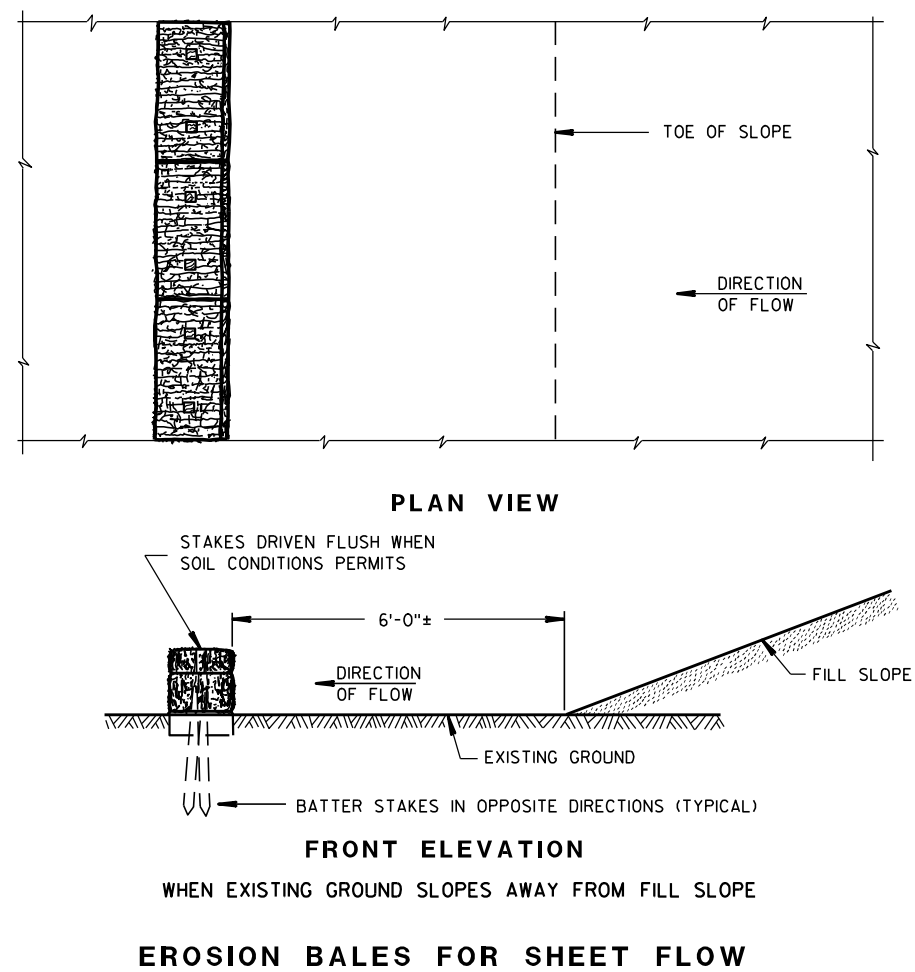
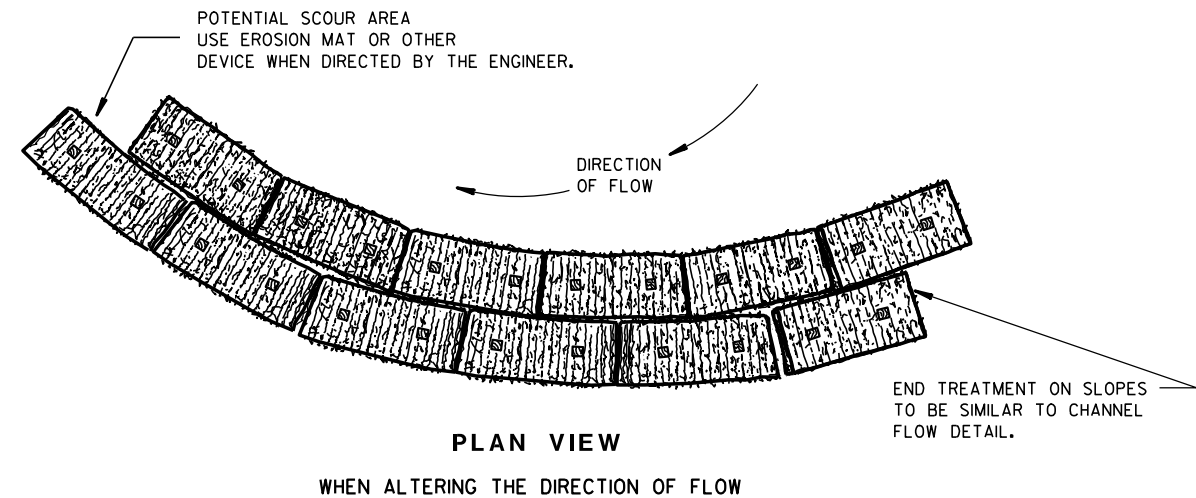
/S/ Travis Feltes
STATE TRAFFIC ENGINEER



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

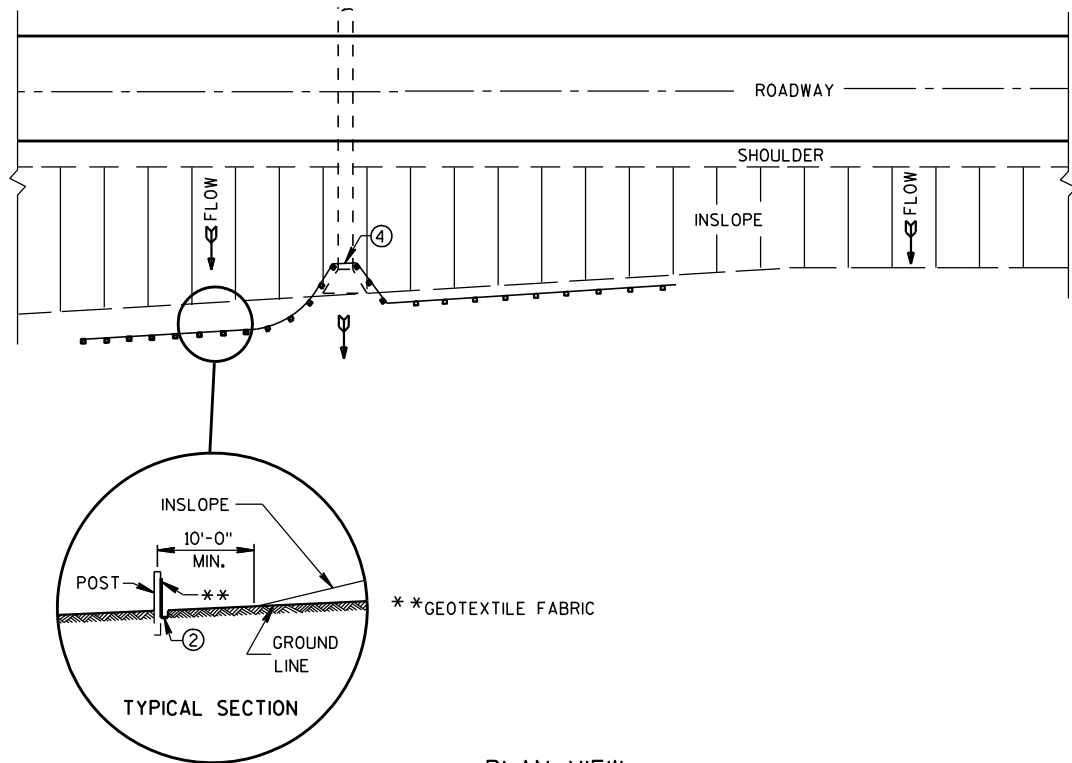
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

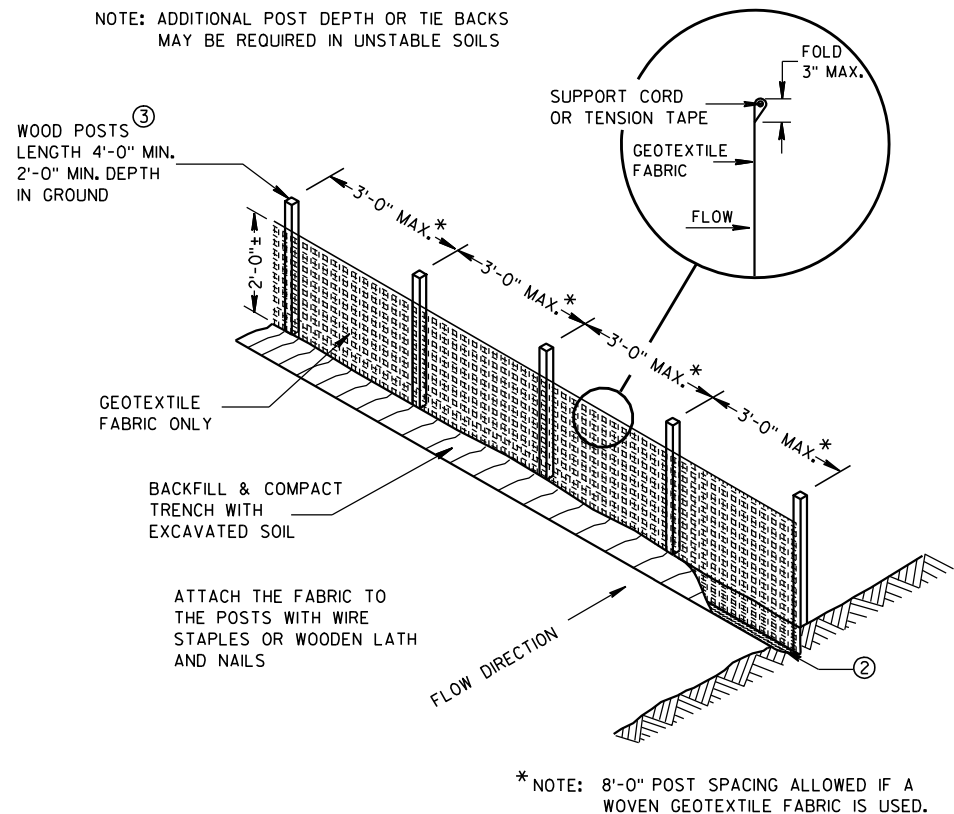
6/04/02
DATE

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

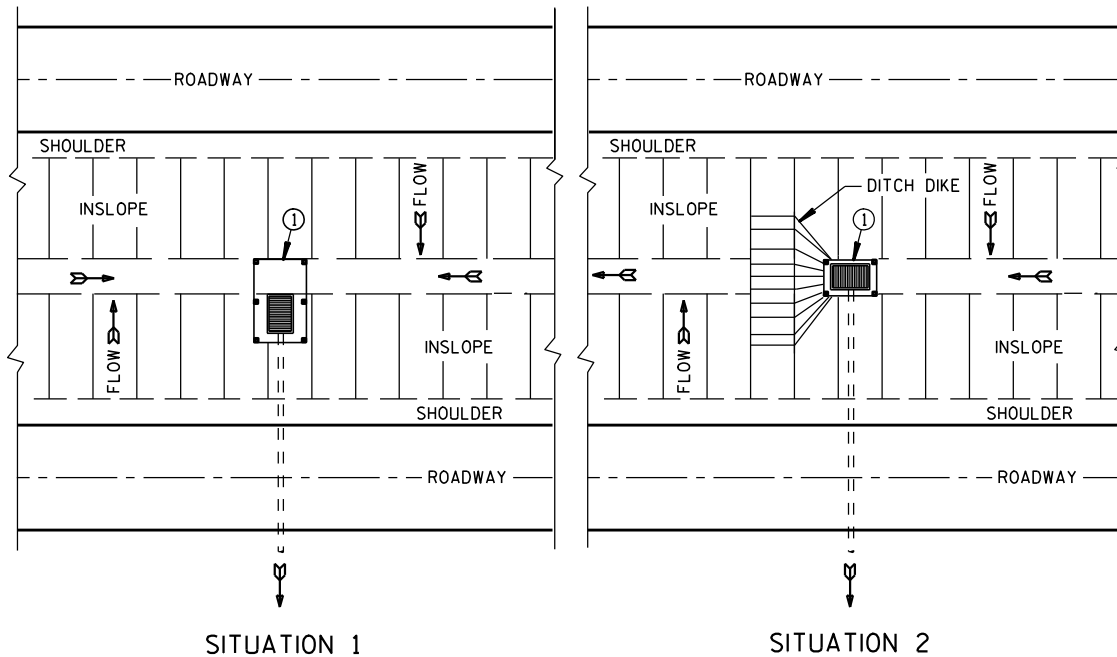
FHWA



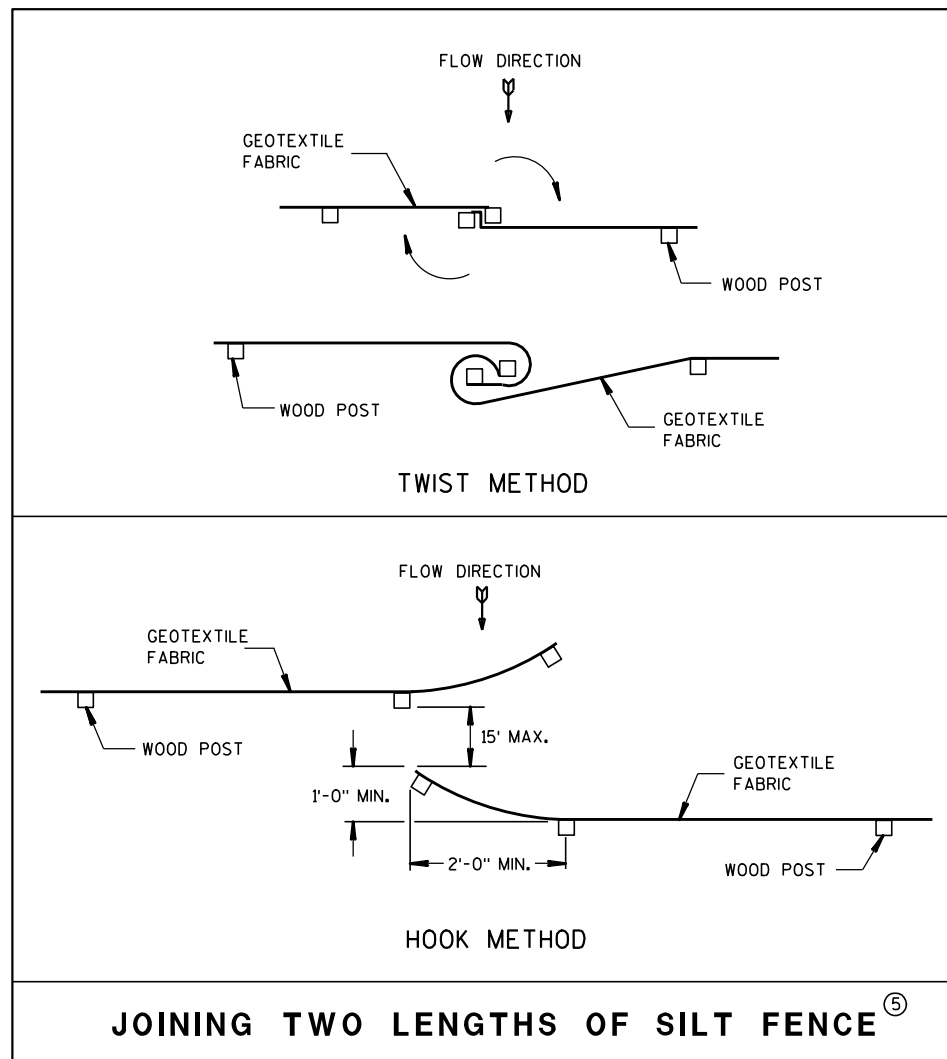
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

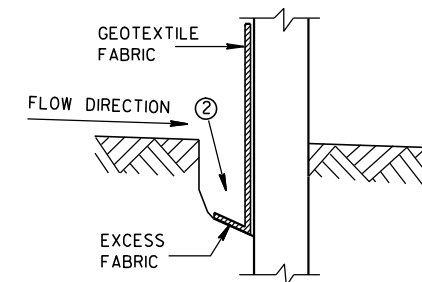


JOINING TWO LENGTHS OF SILT FENCE

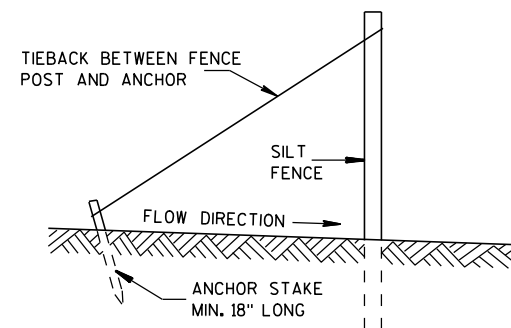
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

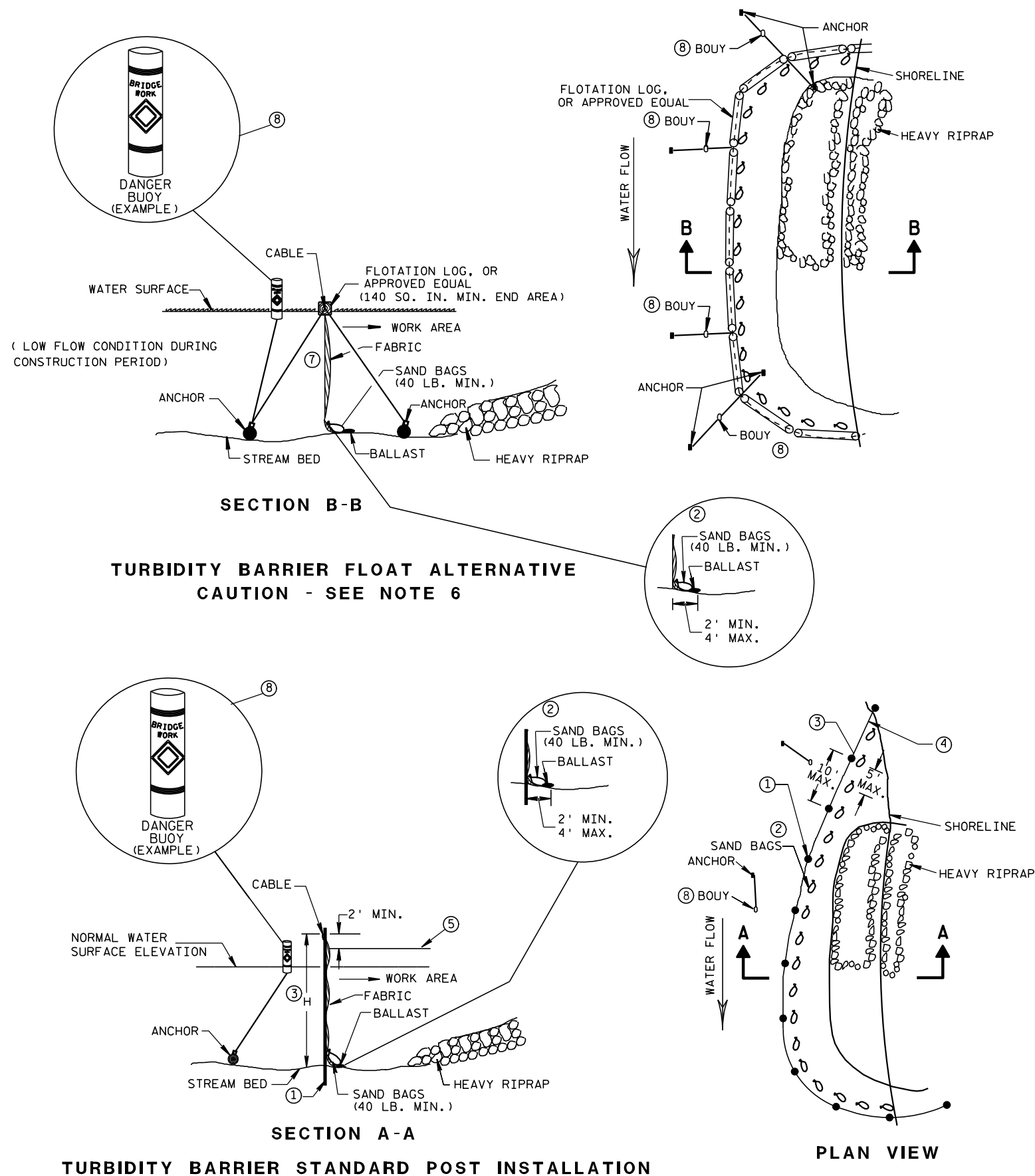


TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

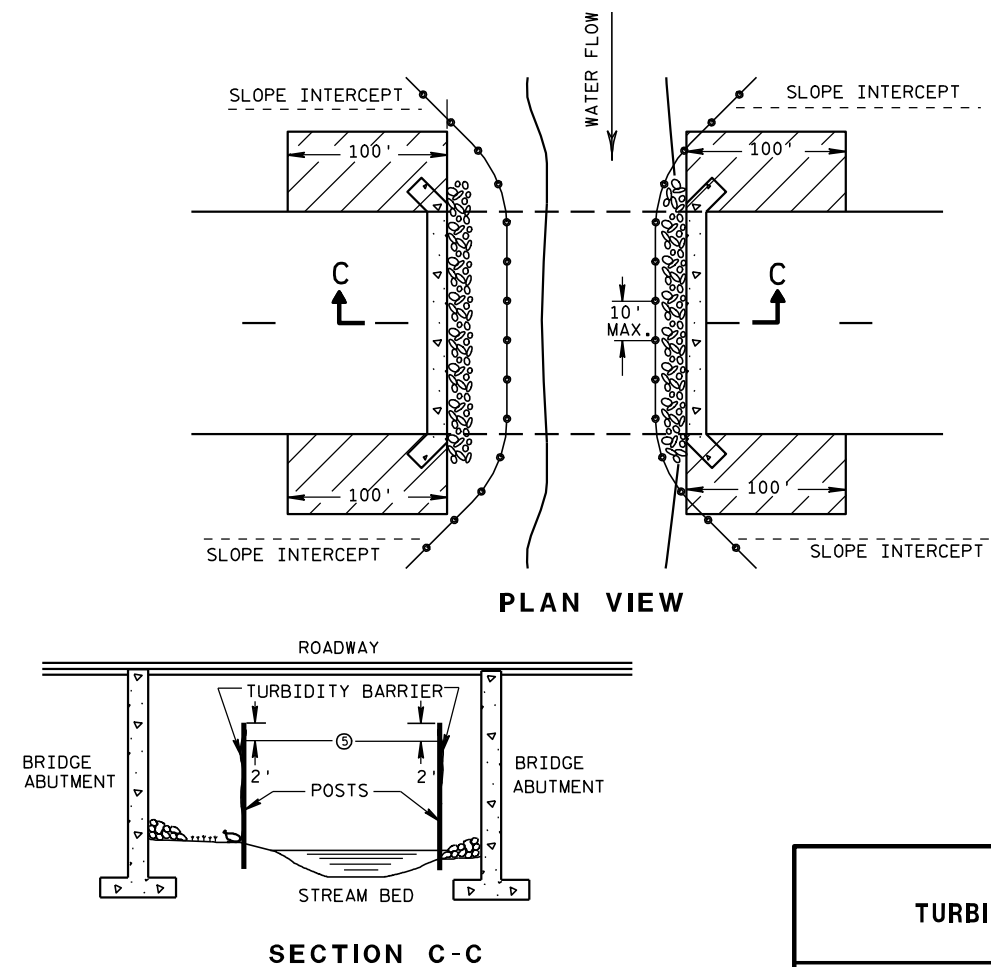


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

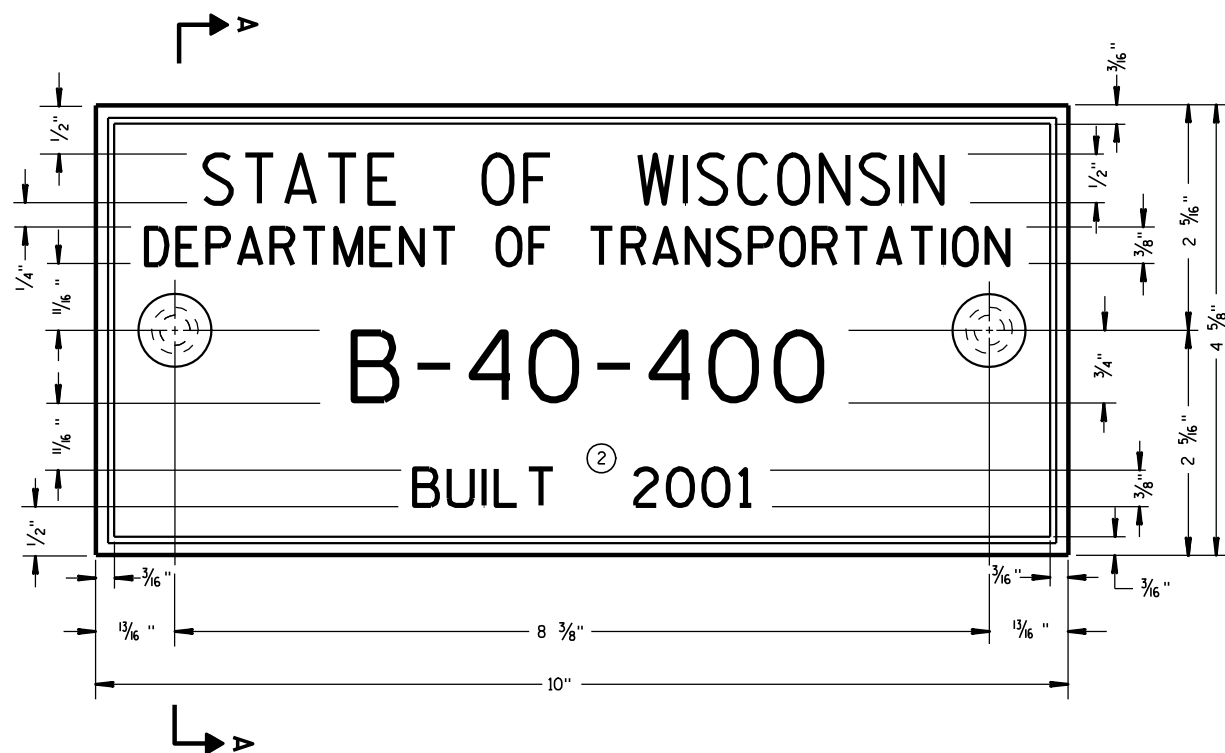
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

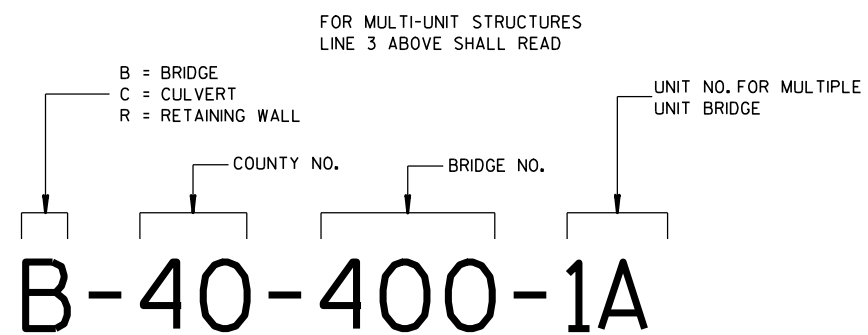
6/04/02
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



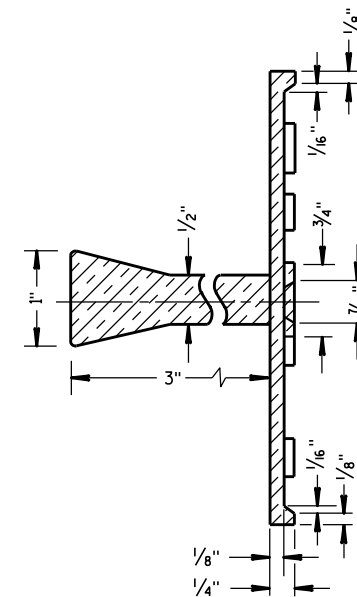
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

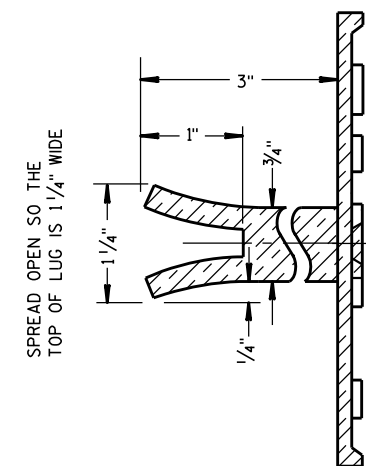
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

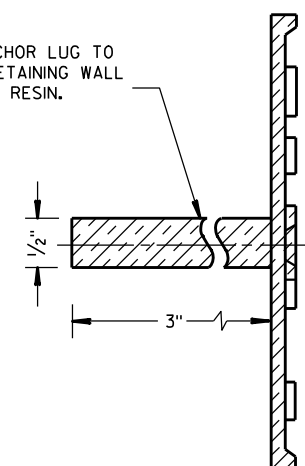


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

6

- S.D.D. 14 B 42-3a**



S.D.D. 14 B 42-3a

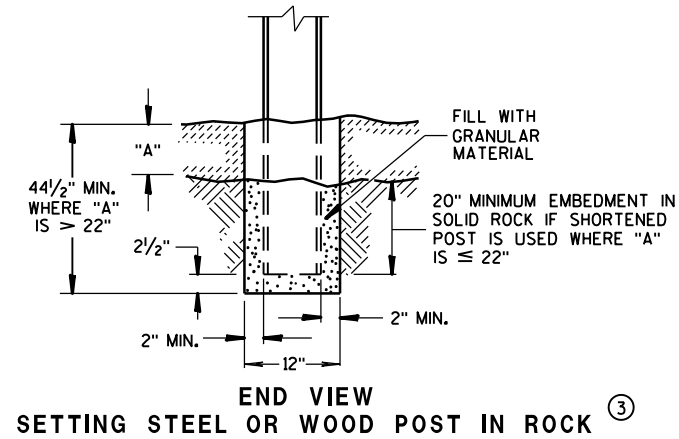
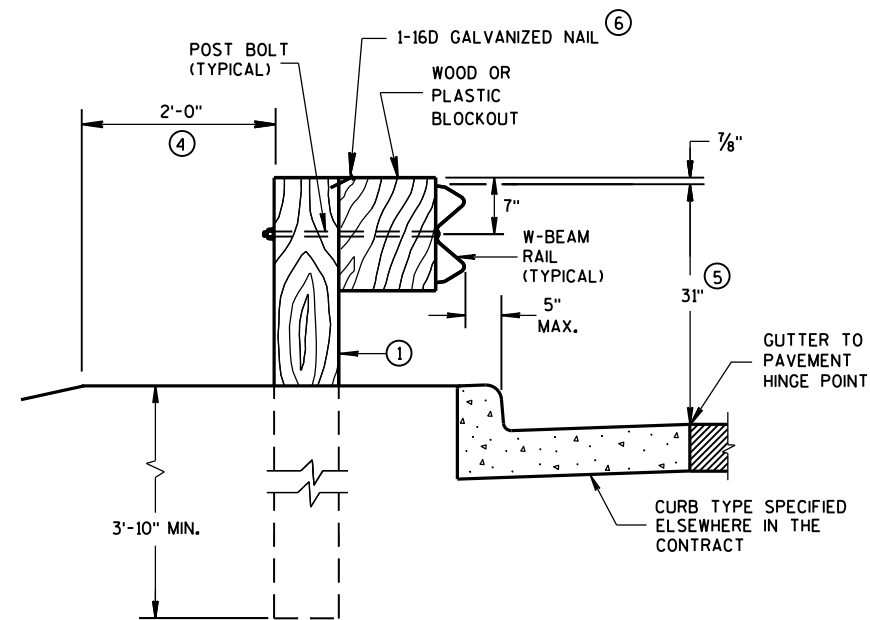
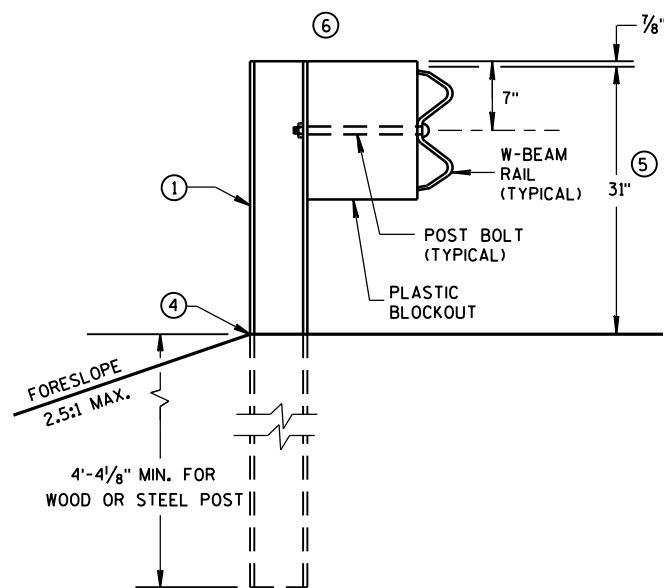


Diagram illustrating the end view of a steel or wood post set in rock. The post is 12" wide and 2" thick. The rock is filled with granular material. The post is embedded in the rock with a minimum of 20" (20" MINIMUM EMBEDMENT IN SOLID ROCK IF SHORTENED POST IS USED WHERE "A" IS ≤ 22"). The top of the post is 44 1/2" MIN. above the rock surface, where "A" is the distance from the top of the post to the rock surface. The diagram is labeled "END VIEW" and "SETTING STEEL OR WOOD POST IN ROCK".



Technical drawing showing a cross-section of a gutter installation detail. The drawing includes the following components and dimensions:

- POST BOLT (TYPICAL)**: Indicated by a callout pointing to a bolt through the curb.
- 1-16D GALVANIZED NAIL**: Indicated by a callout pointing to a nail securing the wood or plastic blockout.
- WOOD OR PLASTIC BLOCKOUT**: A rectangular component used to support the gutter.
- W-BEAM RAIL (TYPICAL)**: The gutter component, shown with a cross-section.
- 5" MAX.**: Dimension indicating the maximum width of the gutter.
- 7"**: Dimension indicating the height of the gutter.
- 31"**: Dimension indicating the height of the curb.
- 7/8"**: Dimension indicating the thickness of the gutter flange.
- 2'-0"**: Dimension indicating the length of the post bolt.
- 3'-10" MIN.**: Dimension indicating the minimum height of the curb.
- GUTTER TO PAVEMENT HINGE POINT**: Label indicating the connection point between the gutter and the pavement.
- CURB TYPE SPECIFIED ELSEWHERE IN THE CONTRACT**: Label indicating the curb type.



Technical drawing of a bridge railing cross-section. The drawing includes the following labels and dimensions:

- ①**: Points to the vertical post.
- ④**: Points to the base of the post where it meets the ground.
- ⑥**: Points to the top of the post.
- ⑤**: Points to the total height of the railing from the ground to the top of the rail.
- 7"**: Dimension for the height of the rail above the post.
- 31"**: Dimension for the total height of the railing from the ground to the top of the rail.
- 7/8"**: Dimension for the thickness of the rail.
- W-BEAM RAIL (TYPICAL)**: Label for the rail.
- POST BOLT (TYPICAL)**: Label for the bolt connecting the rail to the post.
- PLASTIC BLOCKOUT**: Label for the blockout material.
- FORESLOPE 2.5:1 MAX.**: Label for the slope of the ground.
- 4'-4 1/8" MIN. FOR WOOD OR STEEL POST**: Dimension for the minimum height of the post.

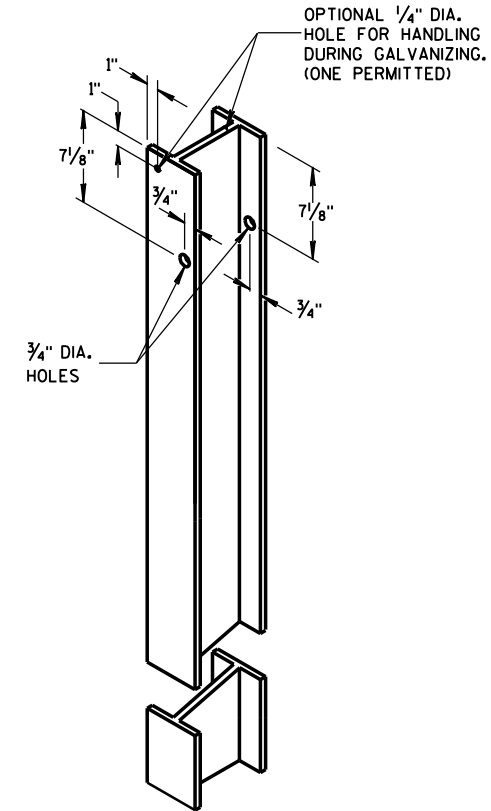
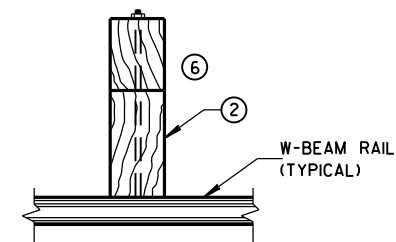
[illegible]

Diagram illustrating a vertical post assembly. A W-beam rail (typical) is shown at the base, with a vertical post (6) mounted on it. Callout 2 points to the post, and callout 6 points to the rail.

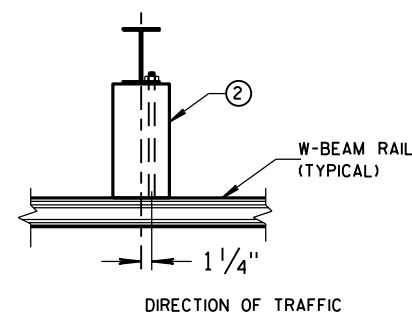
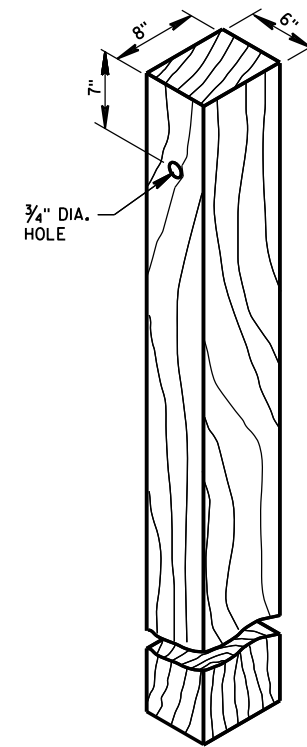


Diagram illustrating a W-BEAM RAIL (TYPICAL) with a vertical post. The dimension 1 1/4" is indicated between the centerline of the rail and the centerline of the post. The text "DIRECTION OF TRAFFIC" is shown below the rail.

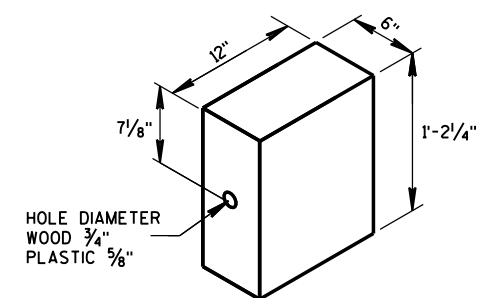


8"

6"

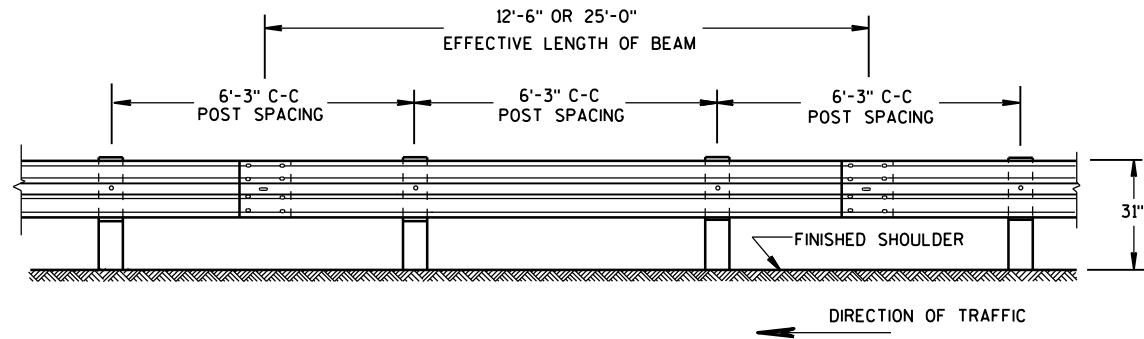
7"

$\frac{3}{4}$ " DIA. HOLE



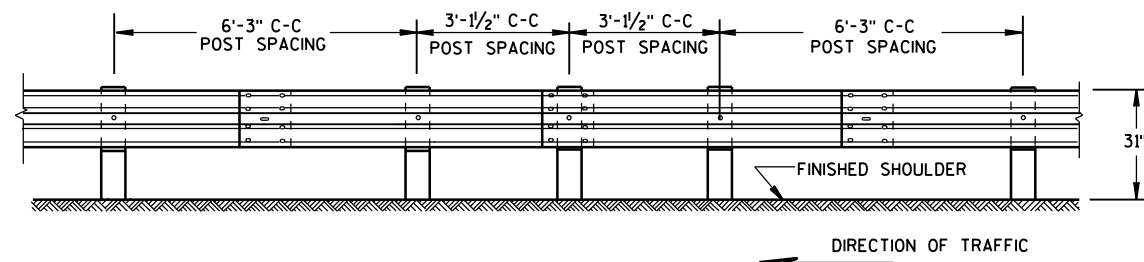
Isometric drawing of a rectangular box with the following dimensions:

- Length: 12"
- Width: 6"
- Height: 1'-2 1/4"
- Hole Diameter:
 - WOOD: 3/4"
 - PLASTIC: 5/8"



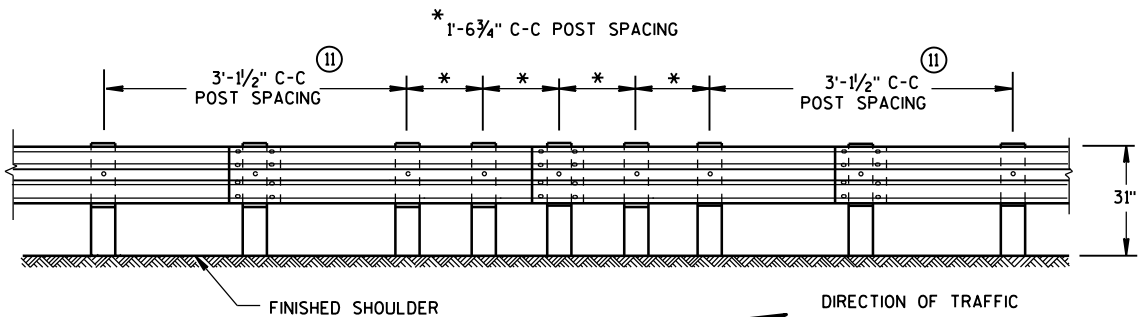
FRONT VIEW

POST SPACING STANDARD INSTALLATION



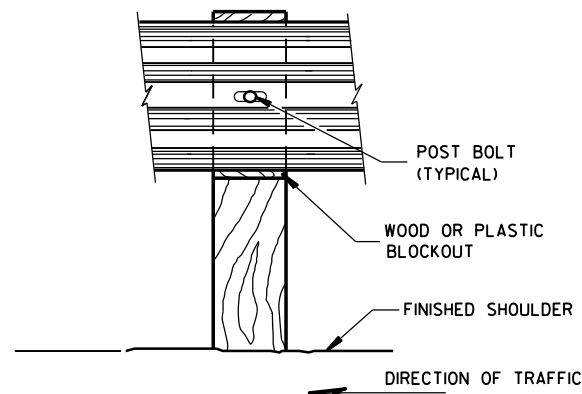
FRONT VIEW

HALF POST SPACING (HS) AND HALF POST SPACING WITH LONGER POSTS (K)

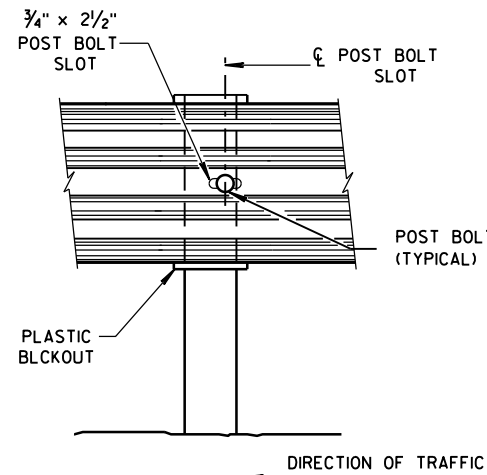


FRONT VIEW

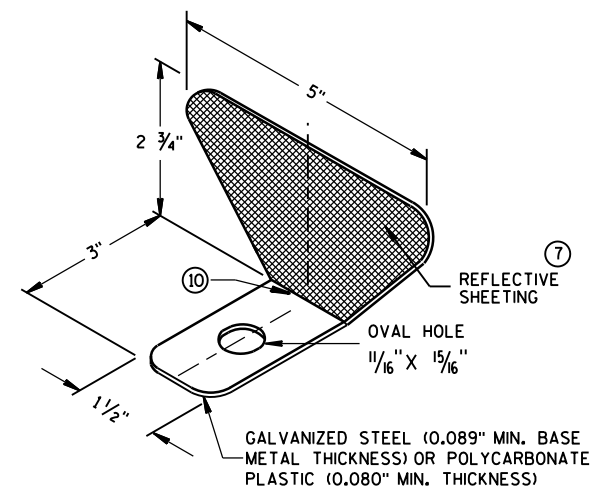
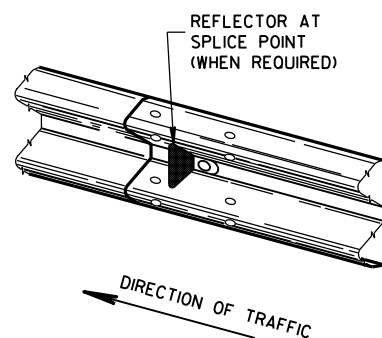
QUARTER POST SPACING (QS)



FRONT VIEW AT WOOD POST



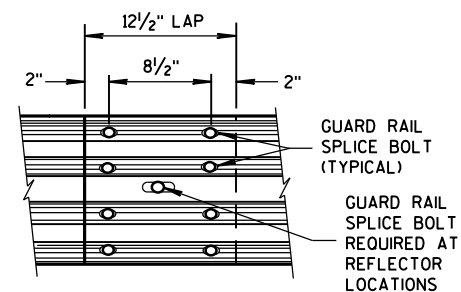
FRONT VIEW AT STEEL POST



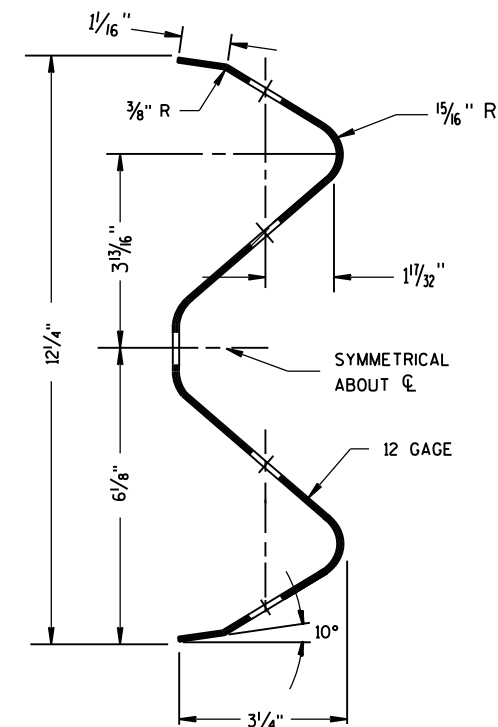
ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

GENERAL NOTES

- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
 - ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
 - ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
 - ⑩ PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
 - ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND $\frac{5}{8}$ " DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



FRONT VIEW
MID-SPAN BEAM SPLICE



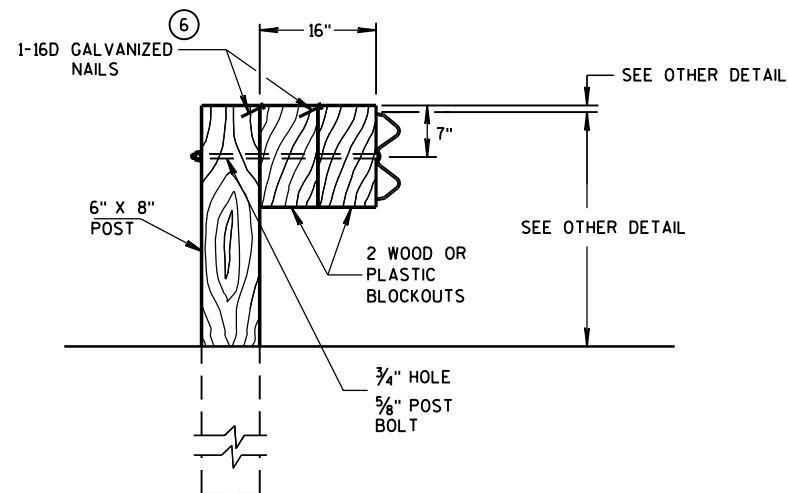
SECTION THRU W-BEAM RAIL

REFLECTOR SPACING

	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1 ⑨	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2 ⑩	3
	> 200'	100' C-C	2	

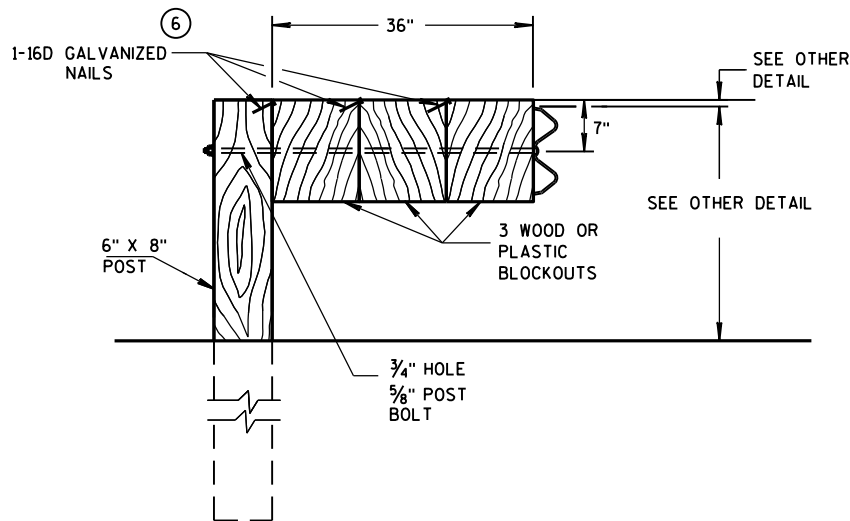
MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

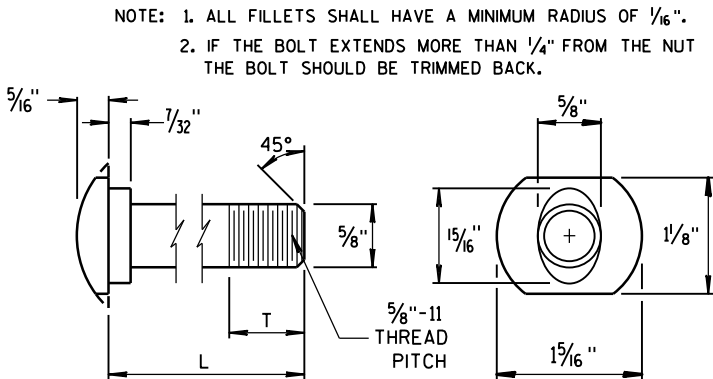
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



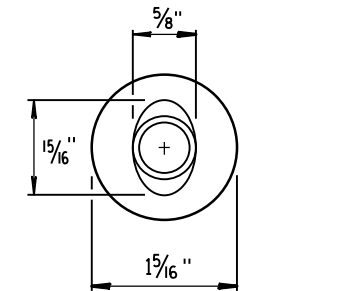
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

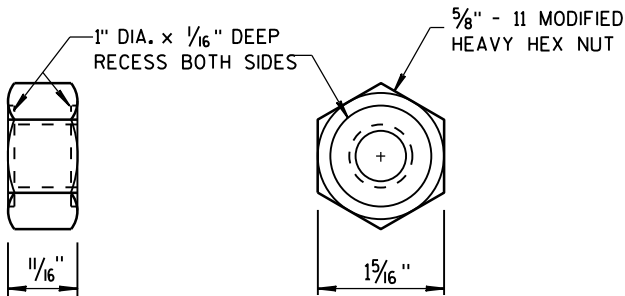
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



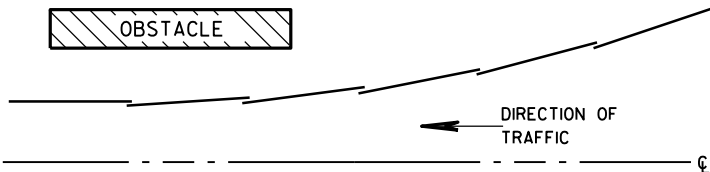
POST BOLT TABLE



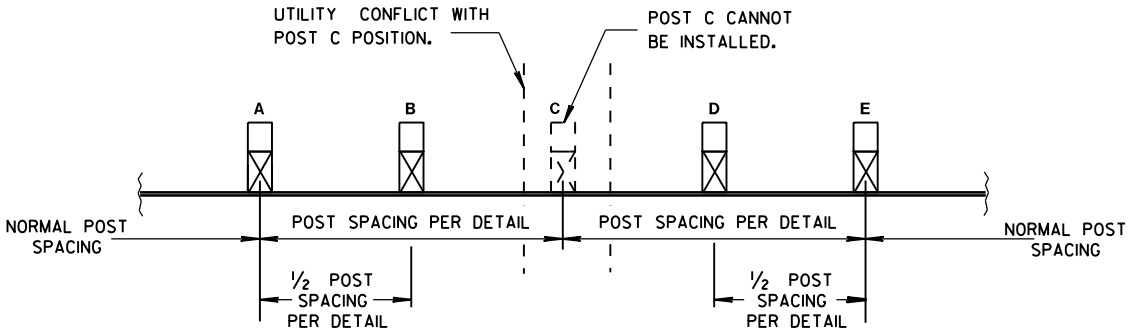
ALTERNATE BOLT HEAD



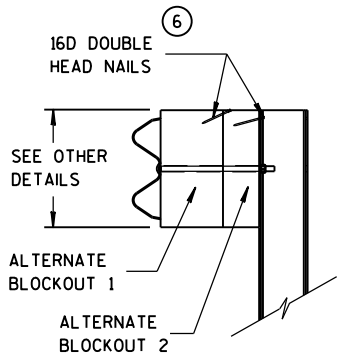
POST BOLT
AND RECESS NUT



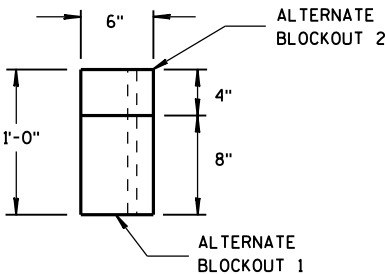
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2014
DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

6

- S.D.D. 14 B 44-23**

S.D.D. 14 B 44-23

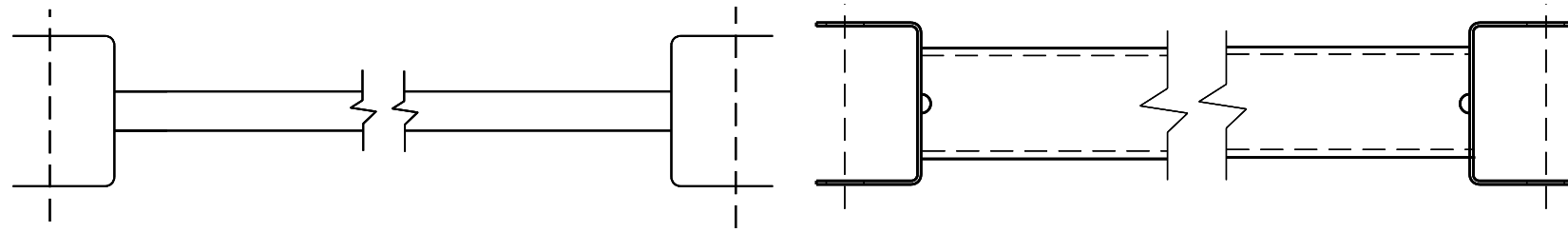
S.D.D. 14 B 44-23

S.D.D. 14 B 44-23

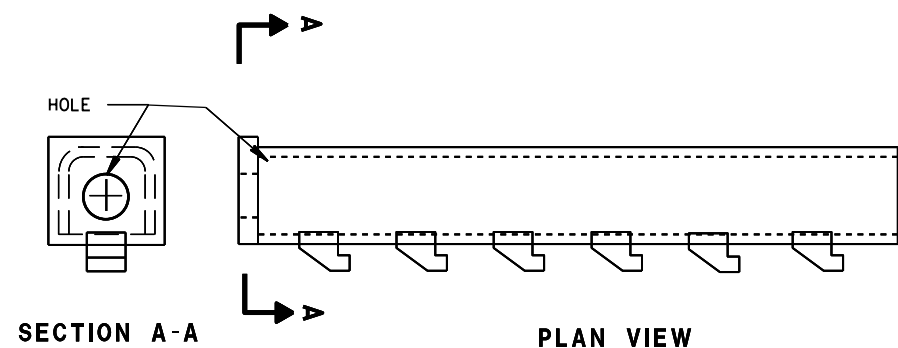
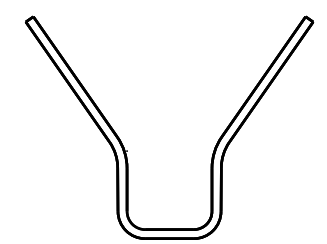
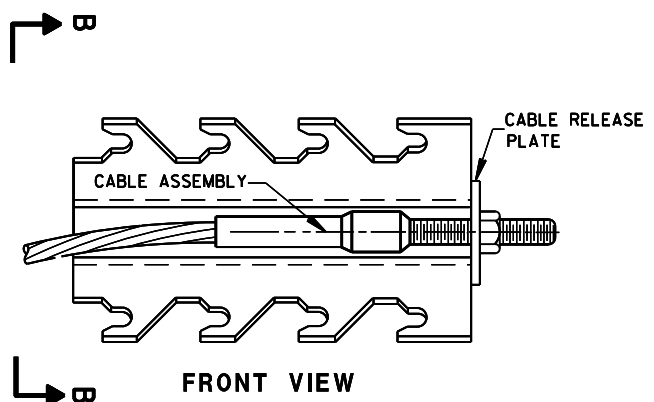
S.D.D. 14 B 44-23

S.D.D. 14 B 44-23





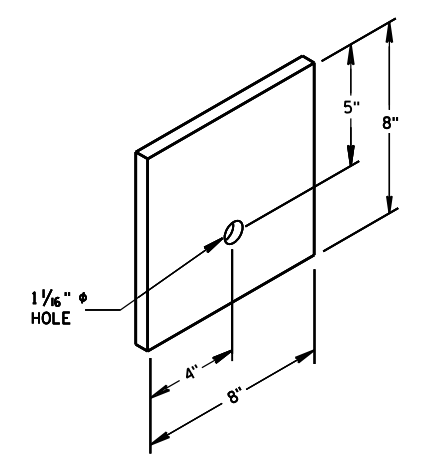
9 H
GENERIC GROUND STRUT



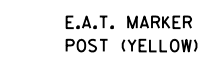
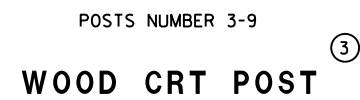
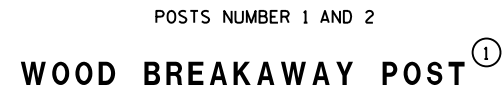
8 H
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

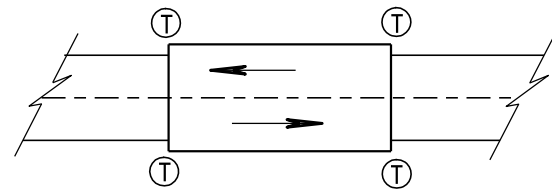
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



6
BEARING PLATE

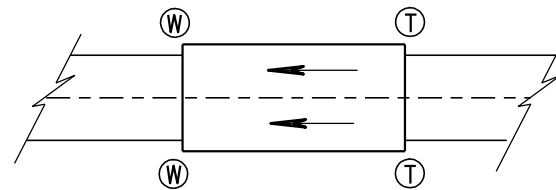


MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014	<i>/s/ Jerry H. Zogg</i>
DATE	ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

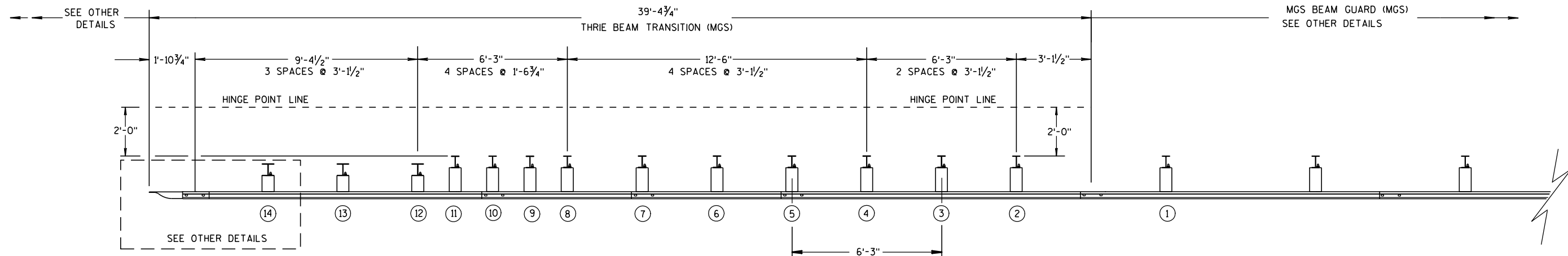
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

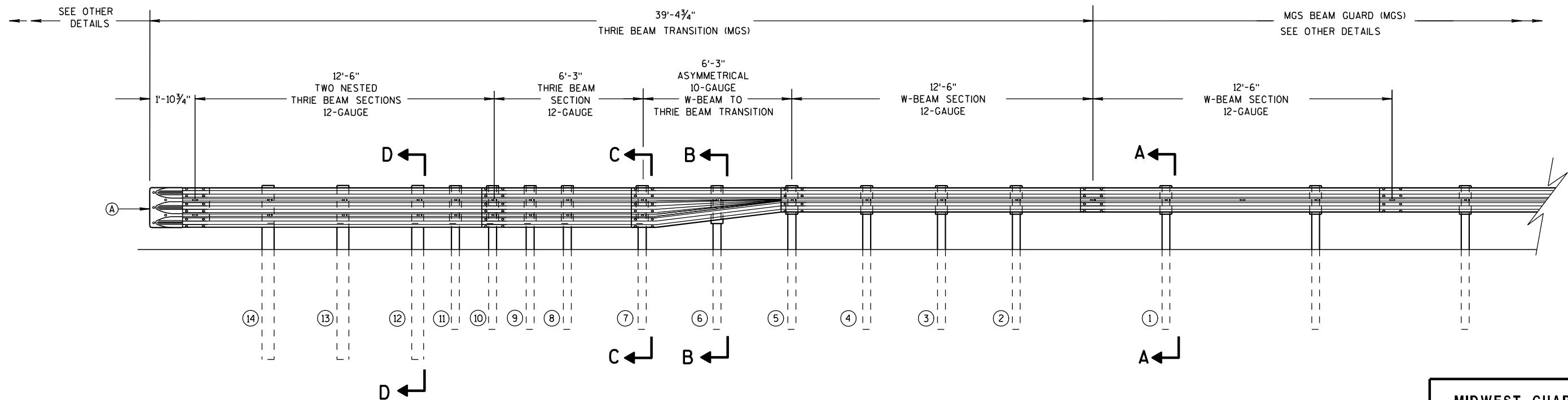
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

Ⓐ BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

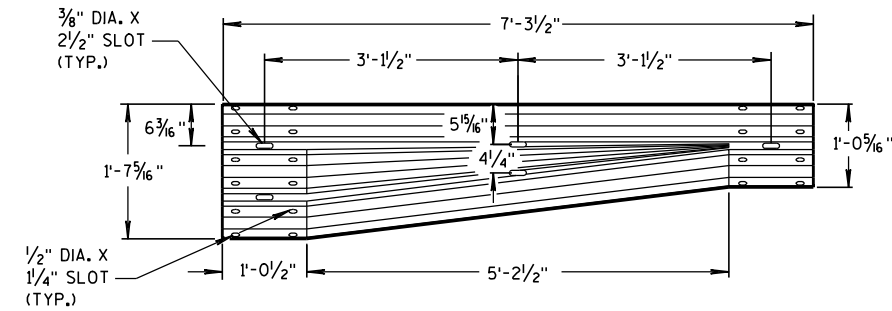
6

S.D.D. 14 B 45-3b

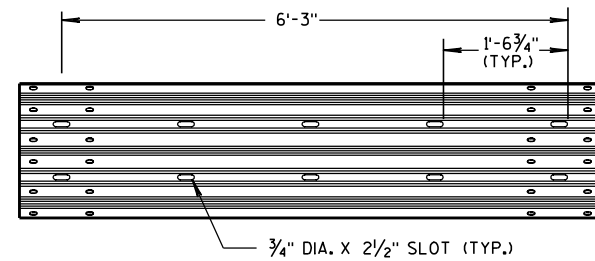


STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

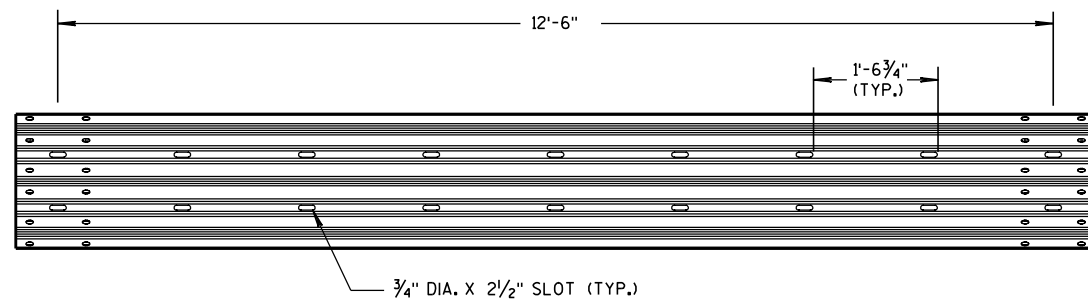
S.D.D. 14 B 45-3b



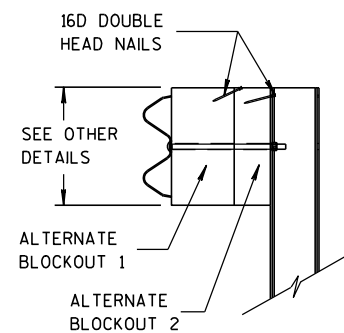
W-BEAM TO THRIE BEAM TRANSITION SECTION



6'-3" THRIE BEAM SECTION

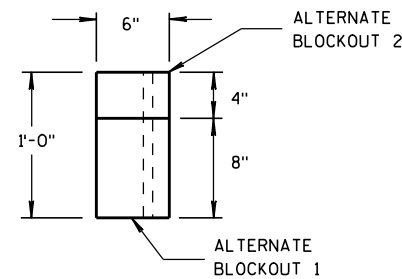


12'-6" THRIE BEAM SECTION

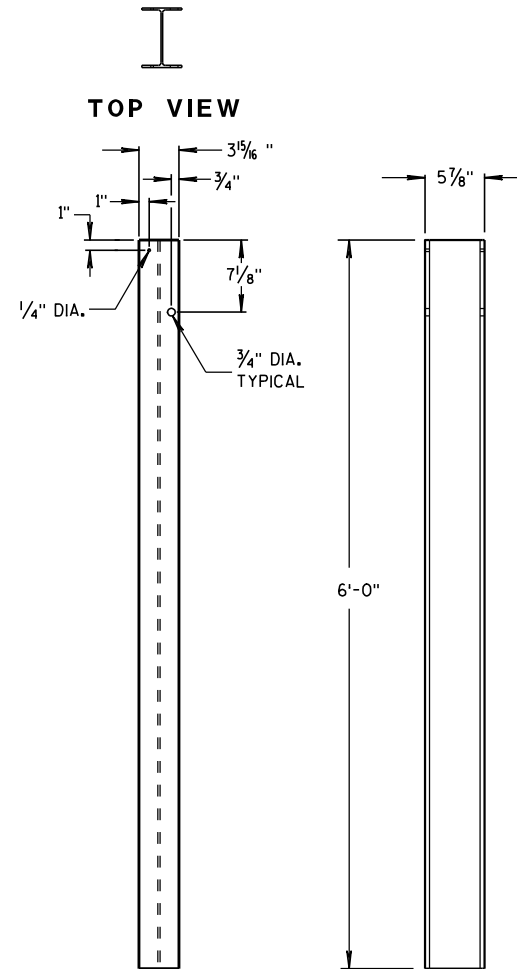


SIDE VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL



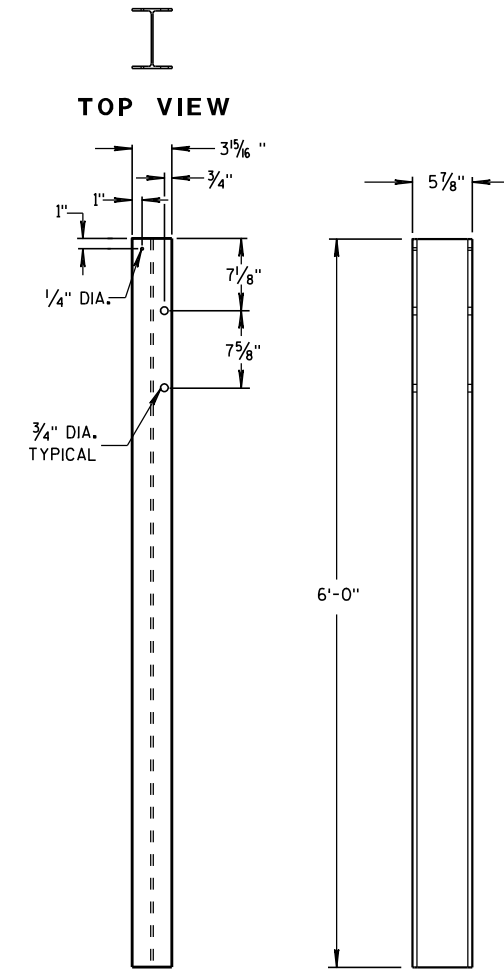
TOP VIEW



FRONT VIEW

SIDE VIEW

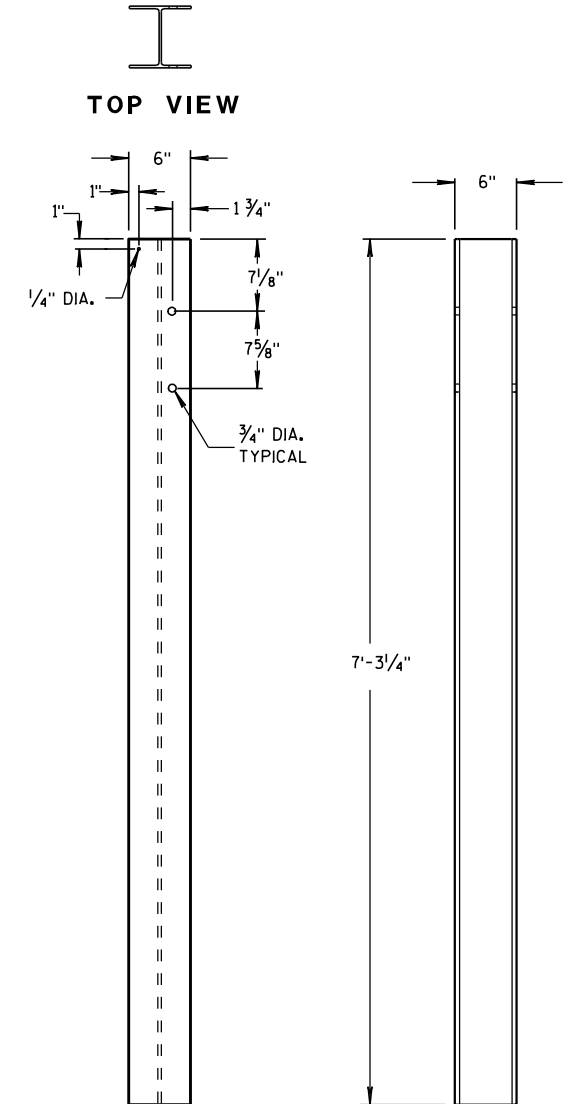
STEEL POSTS 1-5



FRONT VIEW

SIDE VIEW

STEEL POSTS 6-11



FRONT VIEW

SIDE VIEW

STEEL POSTS 12-14

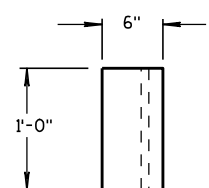
STEEL POST SIZES

POST NUMBER	SECTION TYPE	LENGTH
①	W6x9	72"
②	W6x9	72"
③	W6x9	72"
④	W6x9	72"
⑤	W6x9	72"
⑥	W6x9	72"
⑦	W6x9	72"
⑧	W6x9	72"
⑨	W6x9	72"
⑩	W6x9	72"
⑪	W6x9	72"
⑫	W6x15	87 7/8"
⑬	W6x15	87 7/8"
⑭	W6x15	87 7/8"

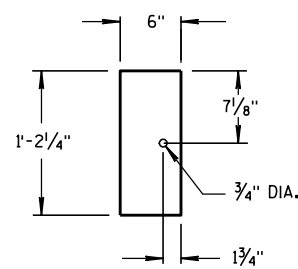
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

① WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

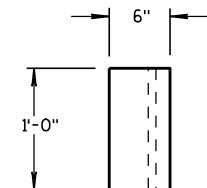


TOP VIEW

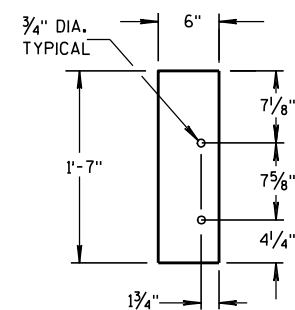


FRONT VIEW

BLOCKOUT
POSTS 1-5

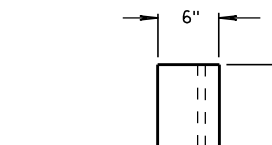


TOP VIEW

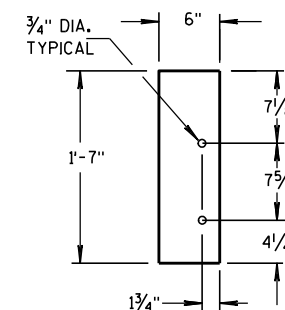


FRONT VIEW

BLOCKOUT
POSTS 6-11

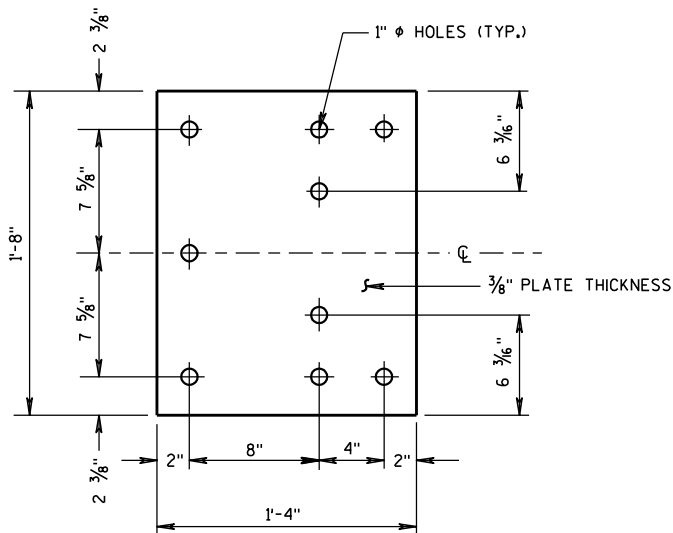


TOP VIEW

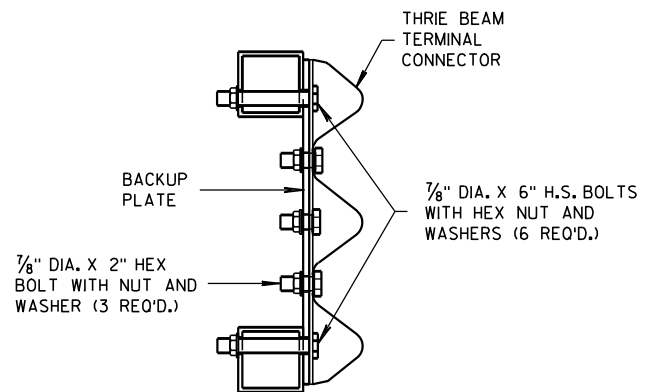


FRONT VIEW

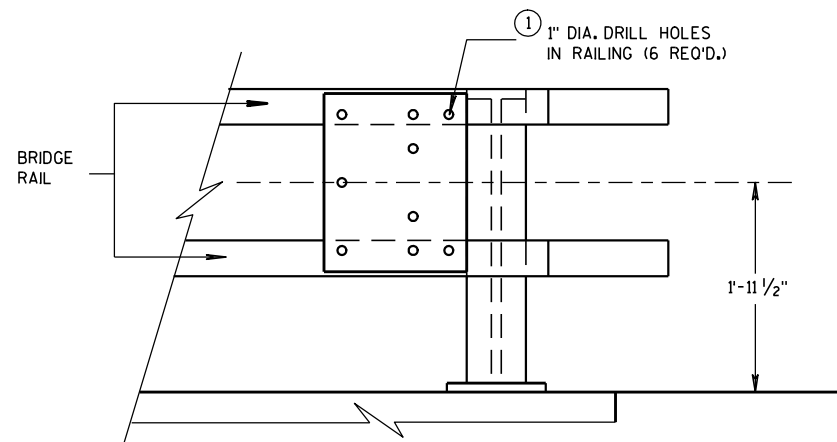
BLOCKOUT
POSTS 12-14



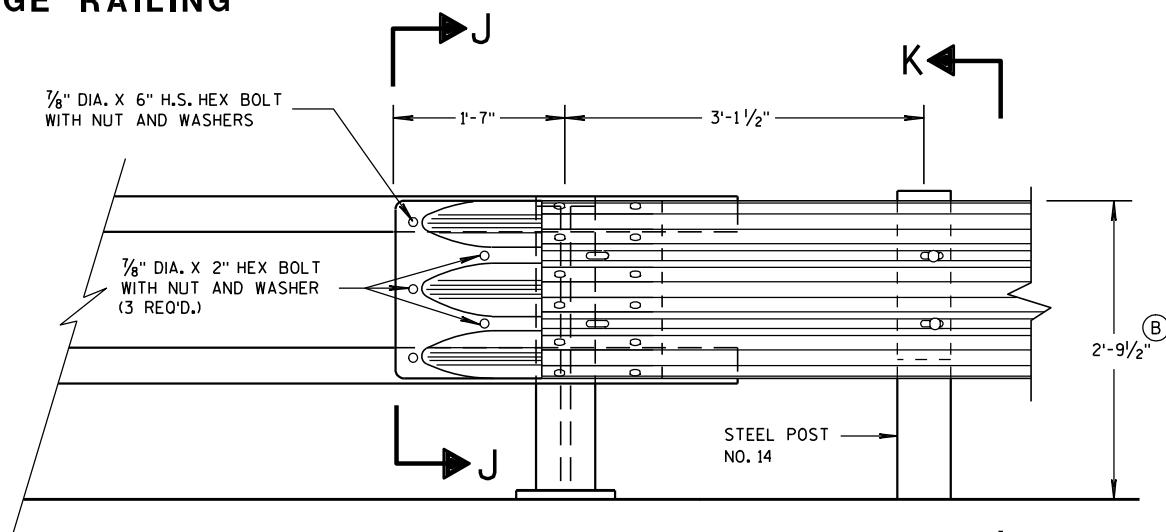
BACK-UP PLATE DETAIL



SECTION J-J

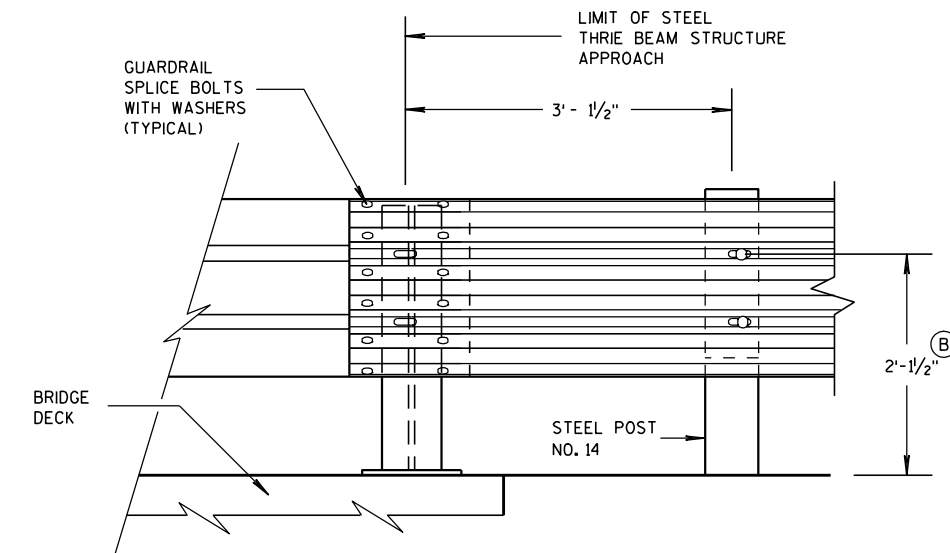


BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING



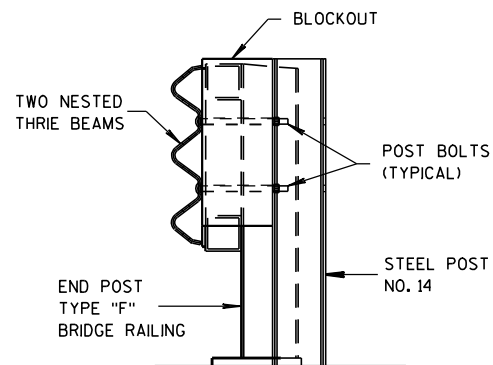
FRONT VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING TYPE "F"



FRONT VIEW

THRIE BEAM CONNECTION TO STEEL RAILING TYPE "W"



SECTION K-K

GENERAL NOTES

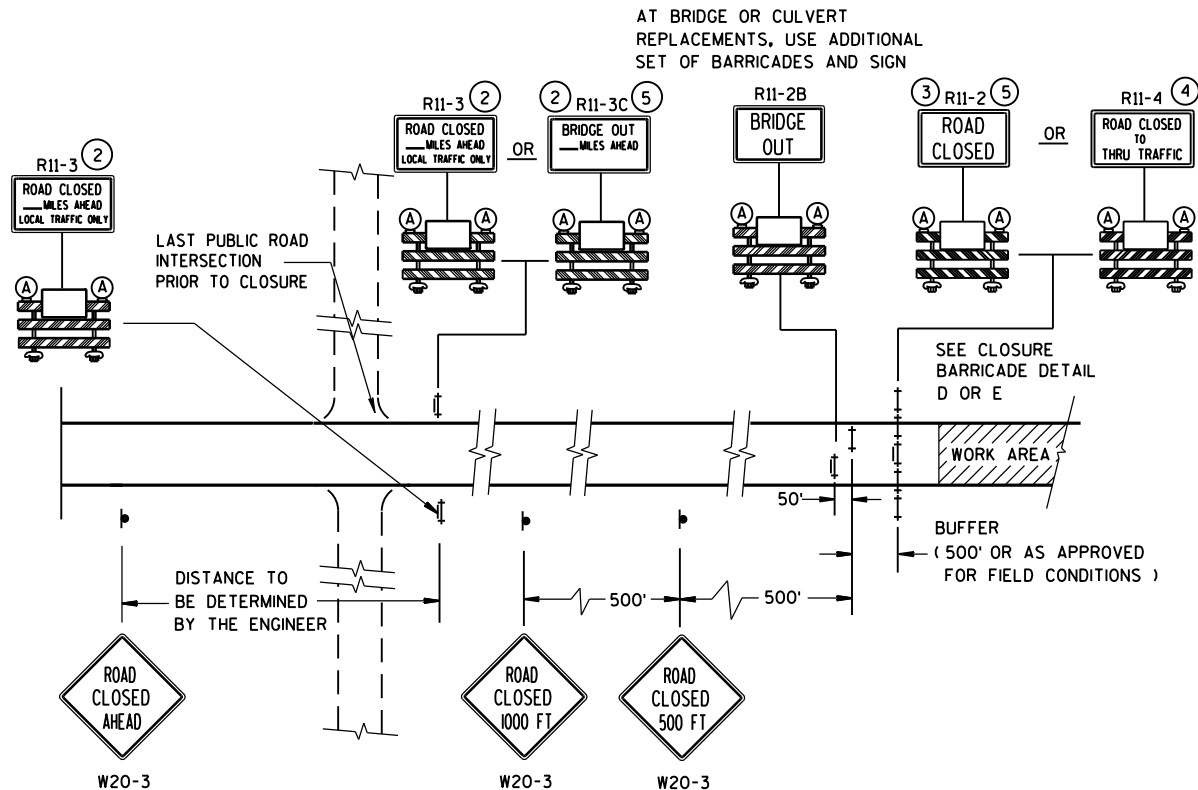
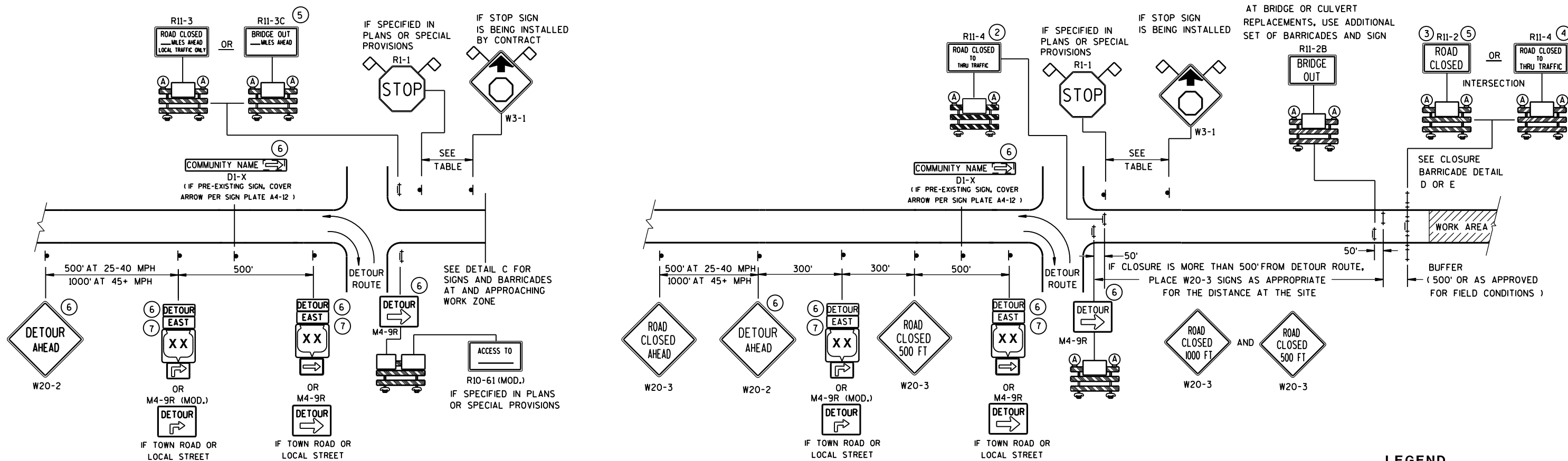
- ① DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

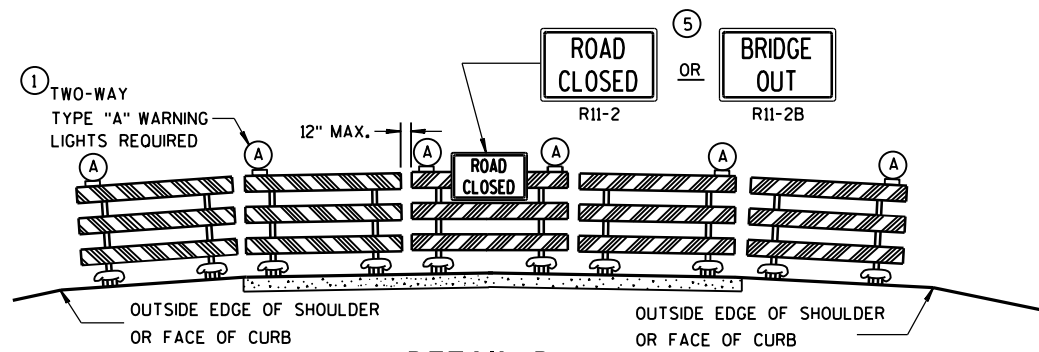
APPROVED
8/31/2012
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

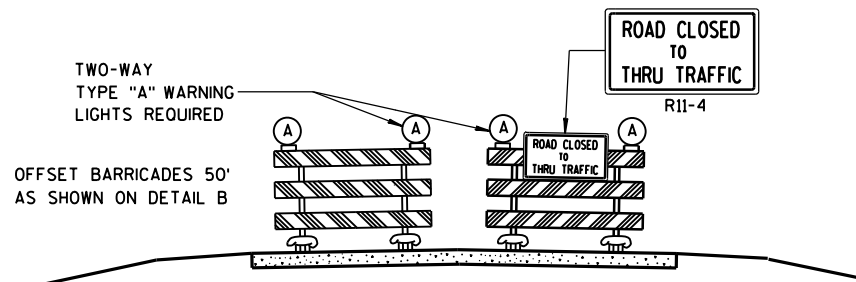


SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
8/2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

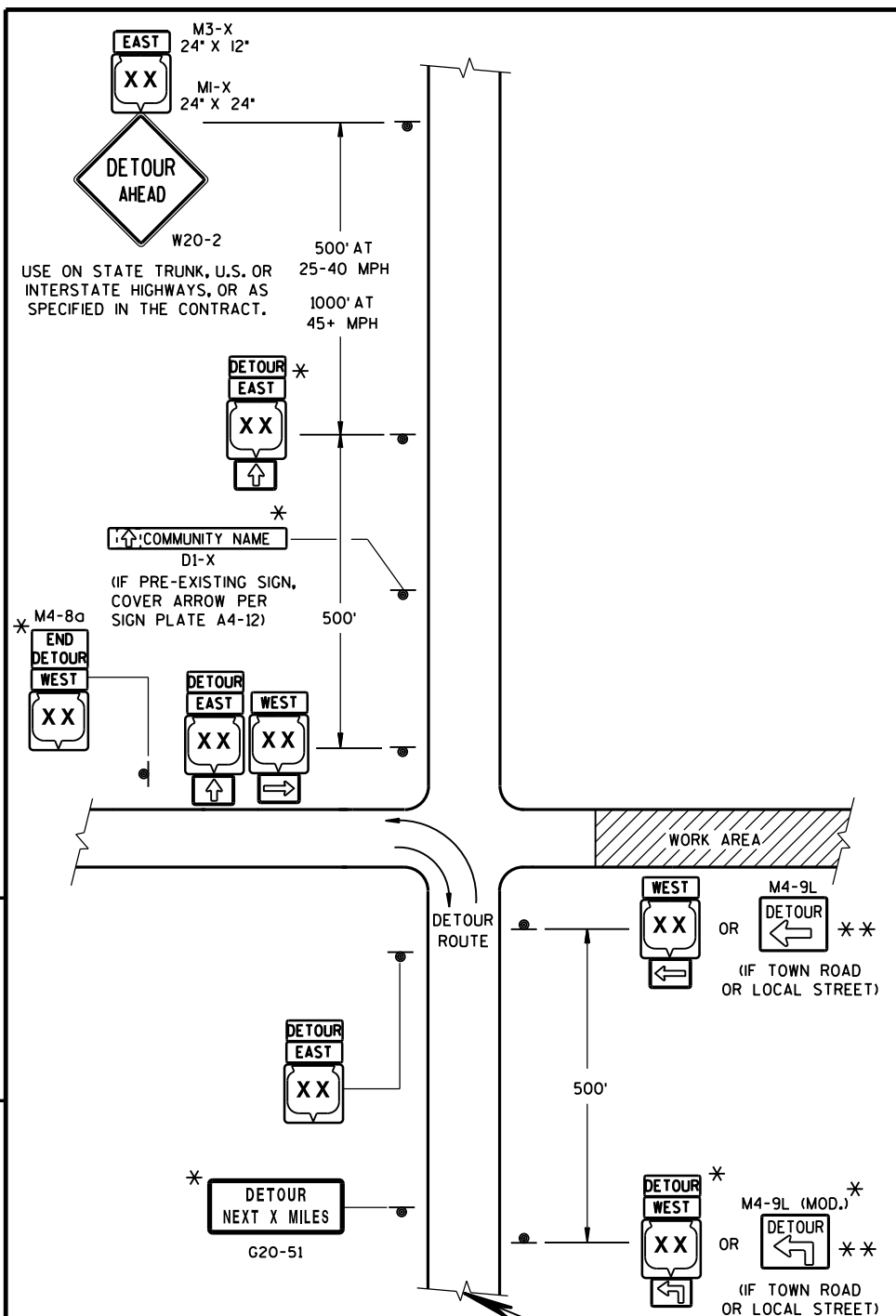
"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
8/2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



THIS DRAWING PROVIDES GENERAL GUIDANCE ON TYPICAL DETOUR SIGN LAYOUT AND SPACING. SEE PROJECT DETOUR SIGNING SHEETS FOR SPECIFIC DETAILS FOR EACH PROJECT.

MATCH POINT

DETAIL F
DETOUR SIGNING

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS, MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

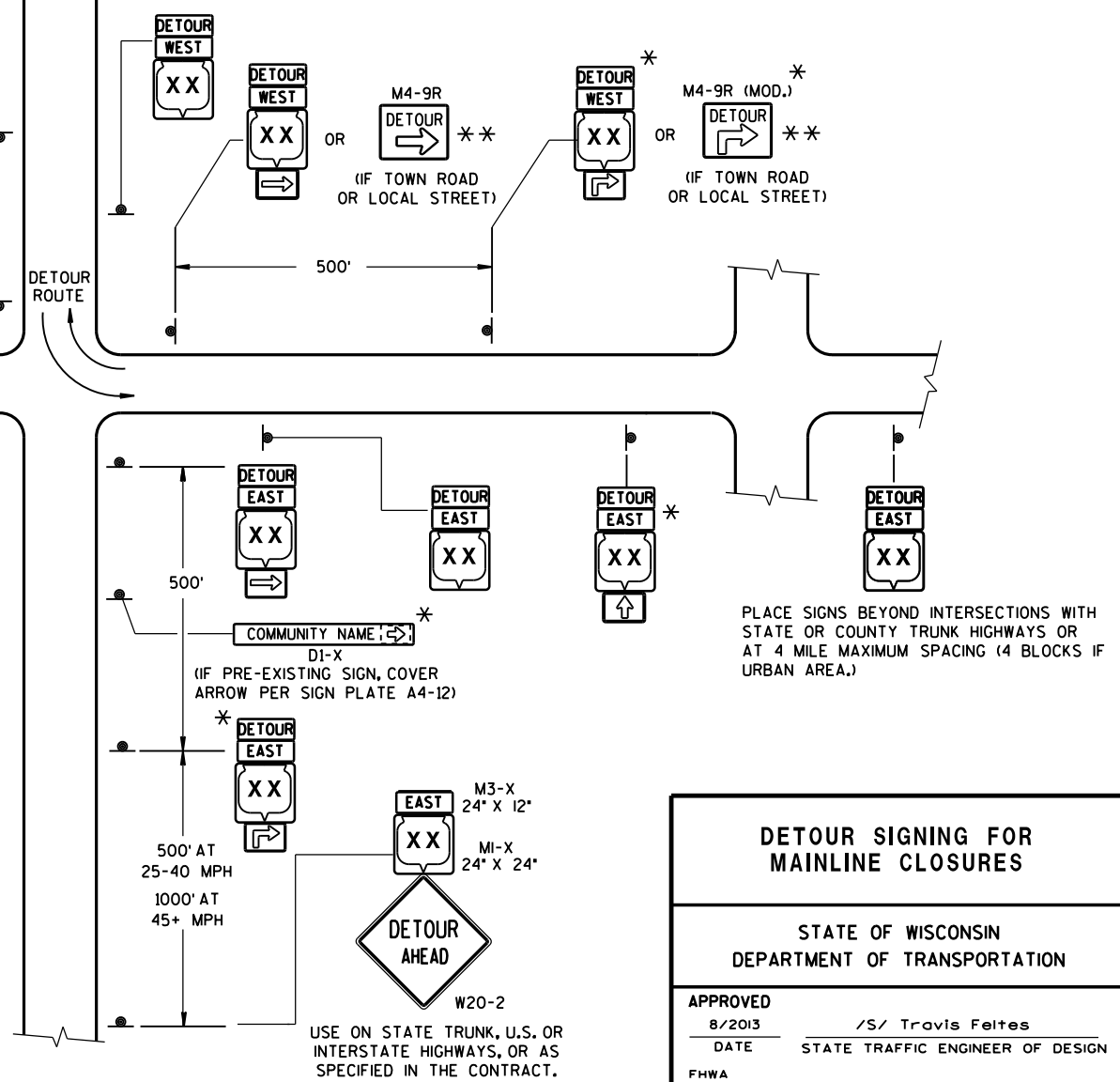
"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

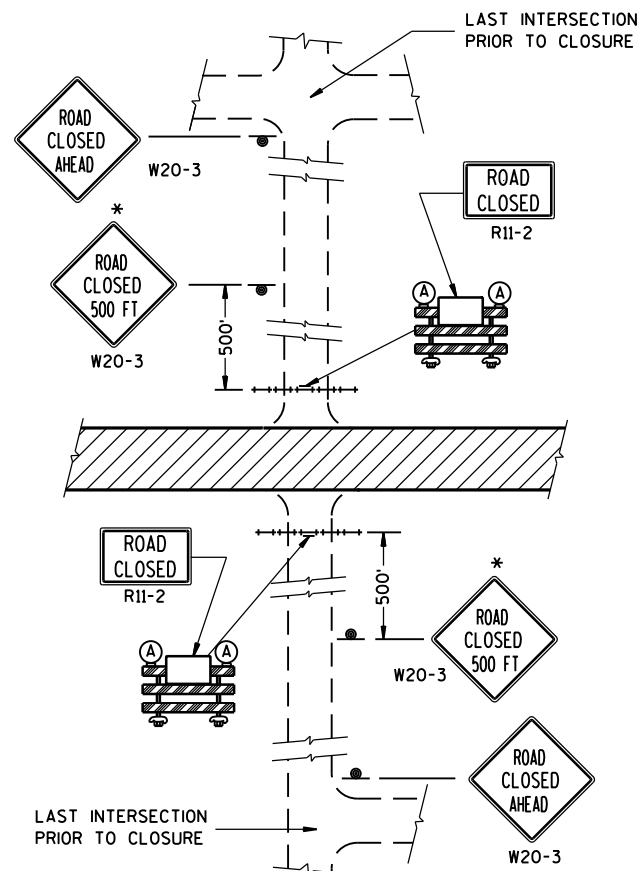
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-9 SHALL BE 30" X 24".
- M4-8a SHALL BE 24" X 18".
- G20-51 SHALL BE 60" X 24".
- W20-2 SHALL BE 48" X 48".
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.

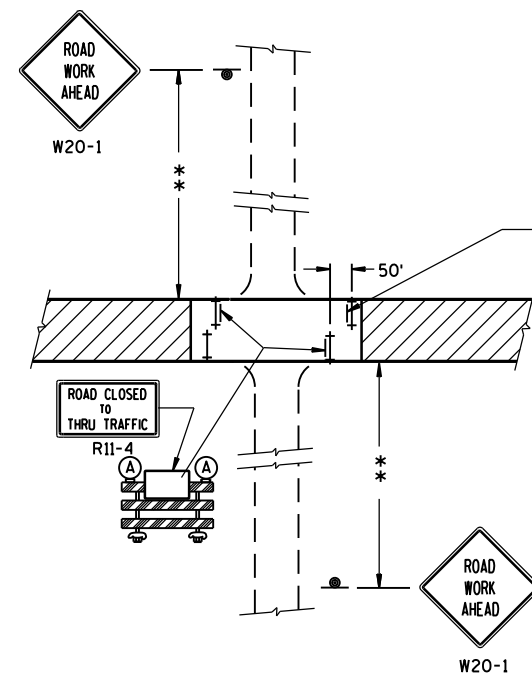
** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.



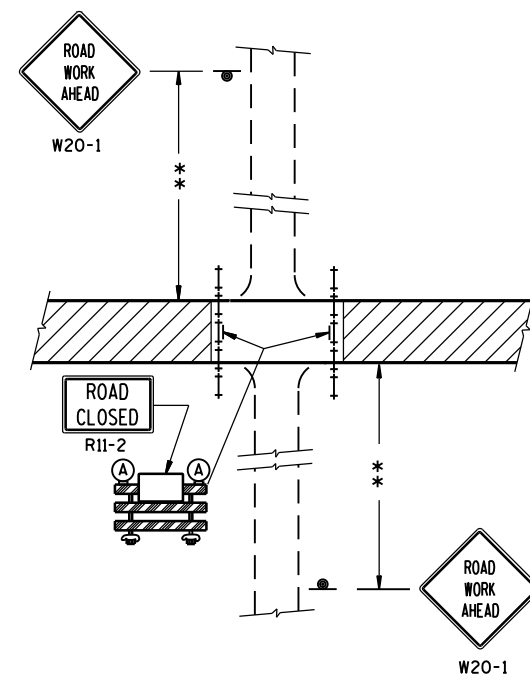
DETOUR SIGNING FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 8/2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



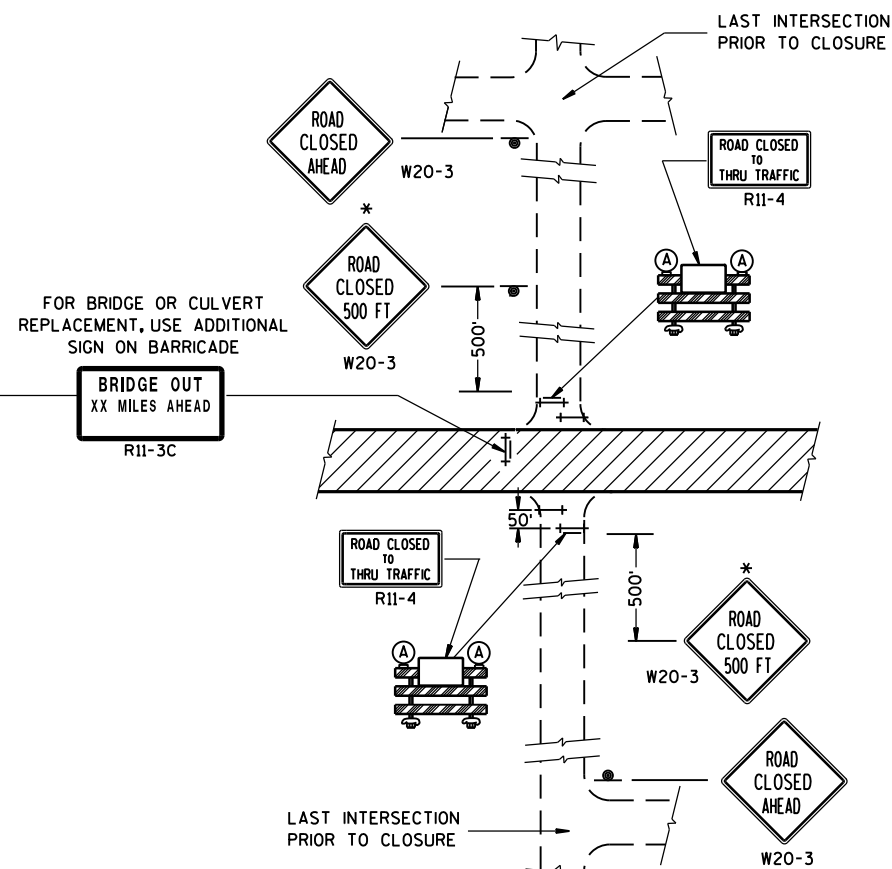
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS).



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT).



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3 AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

*OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FT. OR LESS FROM THE WORK ZONE.

**500' MAX. OR AT LAST INTERSECTION WHICHEVER IS CLOSER.

LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- (A) TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

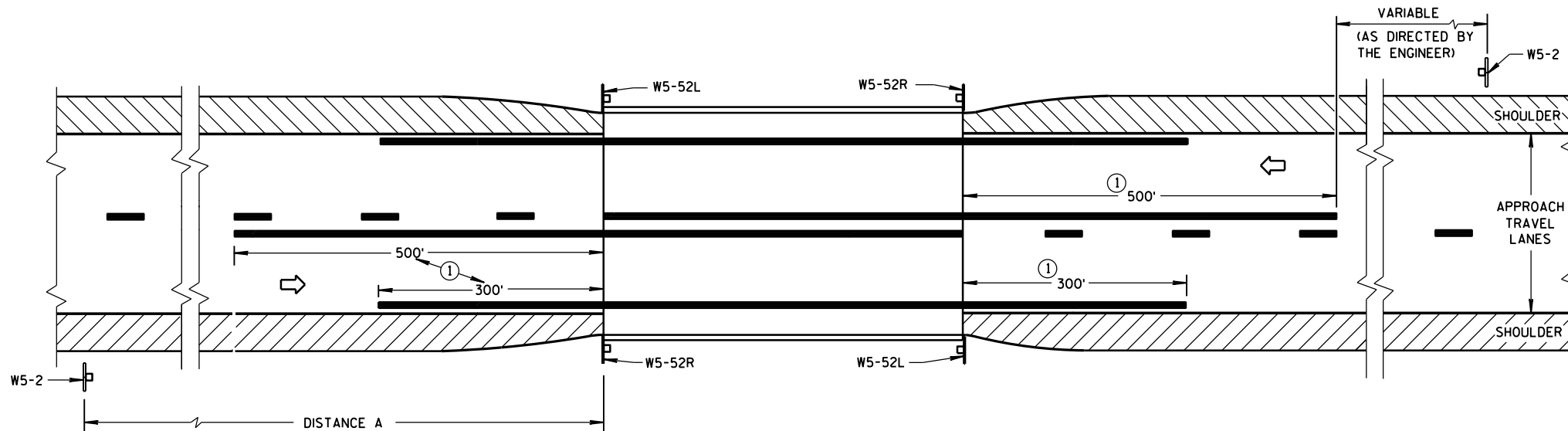
BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN

FHWA



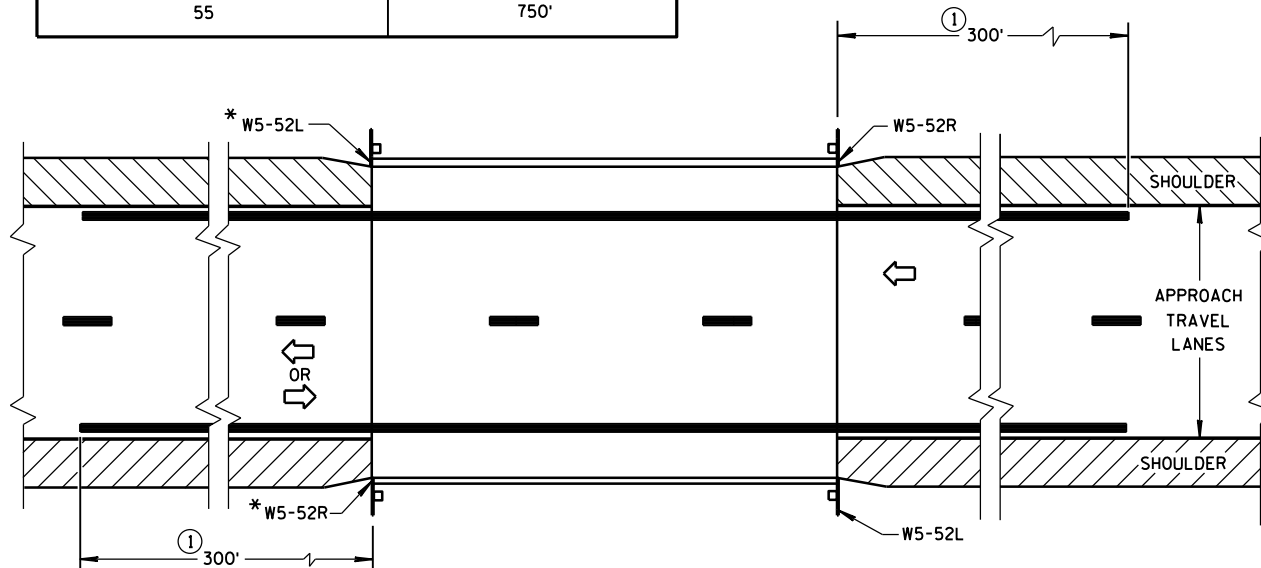
SITUATION 1

WARRANTING CRITERIA:

BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET

DISTANCE TABLE

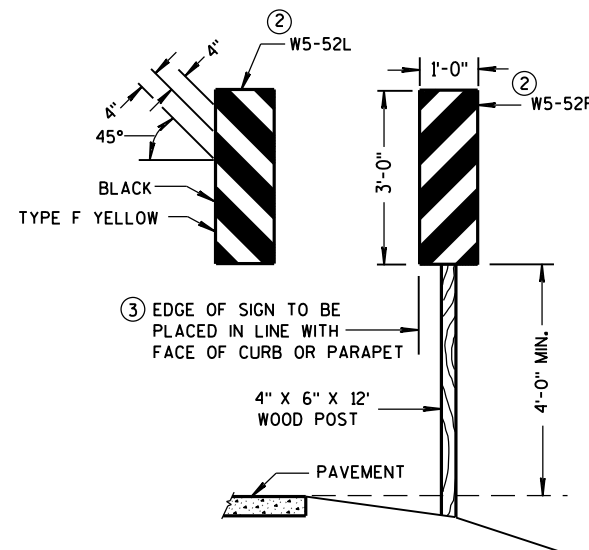
POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'



SITUATION 2

WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE IS LESS THAN 6 FEET WIDER (ON EACH SIDE) THAN APPROACH TRAVEL LANES.



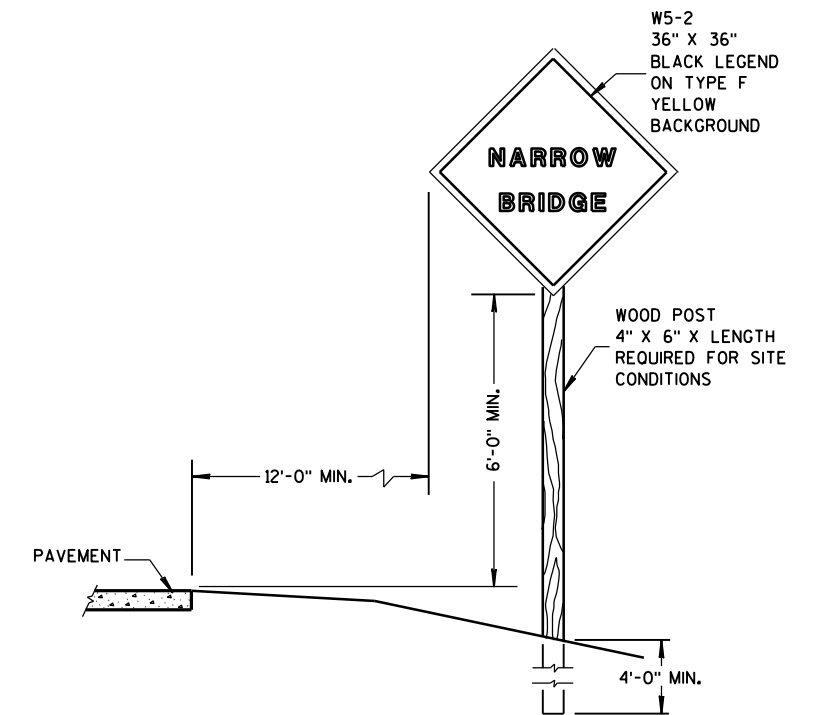
OBJECT MARKER PLACEMENT

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

PAVEMENT MARKING SHOWN ON THIS DRAWING IS NOT REQUIRED UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. WHEN SPECIFIED, PAVEMENT MARKING SHALL CONFORM TO THIS DRAWING AND OTHER CONTRACT REQUIREMENTS.

- ① MINIMUM DISTANCE UNLESS OTHERWISE SHOWN ON THE PLAN.
- ② FACE OF OBJECT MARKERS W5-52R, AND W5-52L SHALL BE COVERED WITH TYPE F REFLECTIVE SHEETING.
- ③ LOCATE OBJECT MARKER POST(S) BEHIND GUARDRAIL WHEN PRESENT.



SIGN PLACEMENT

SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

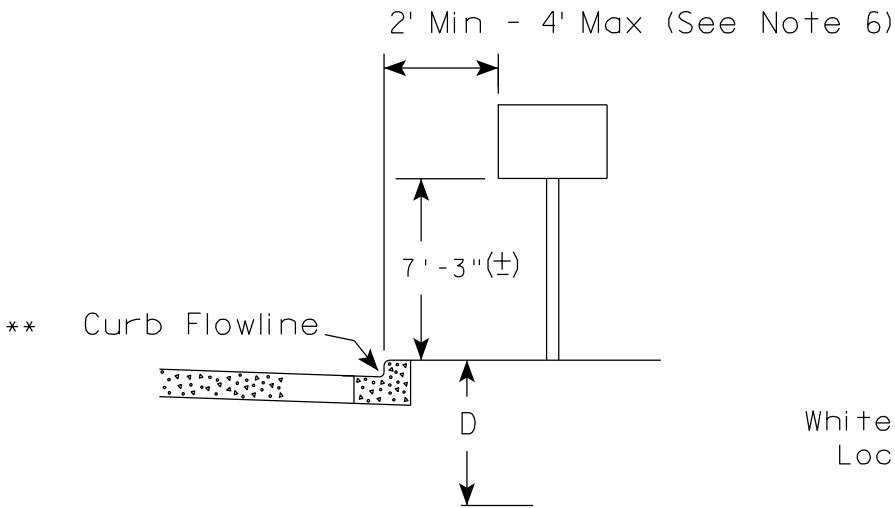
APPROVED

3-2014
DATE

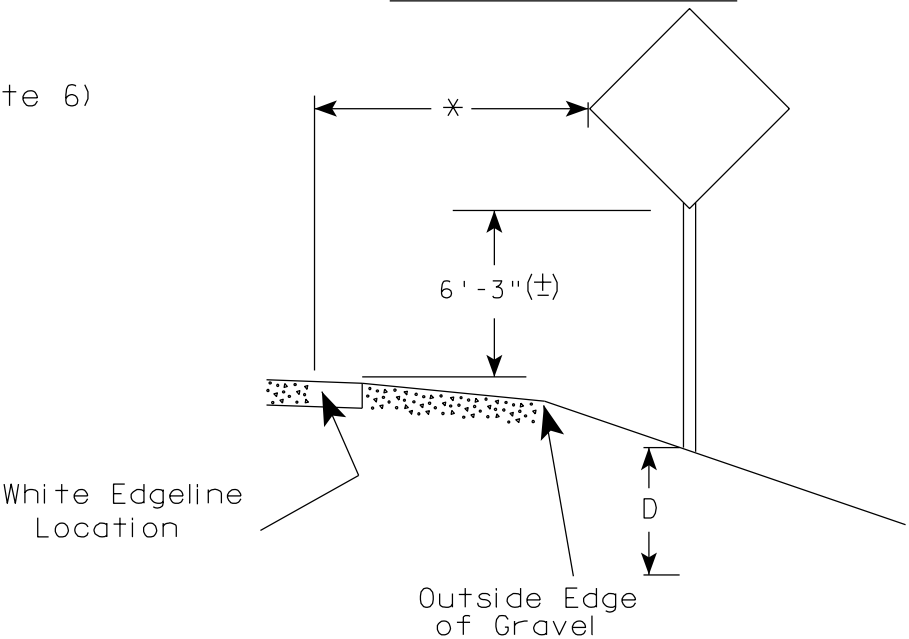
FHWA

/S/ Travis Fettes
STATE TRAFFIC ENGINEER OF DESIGN

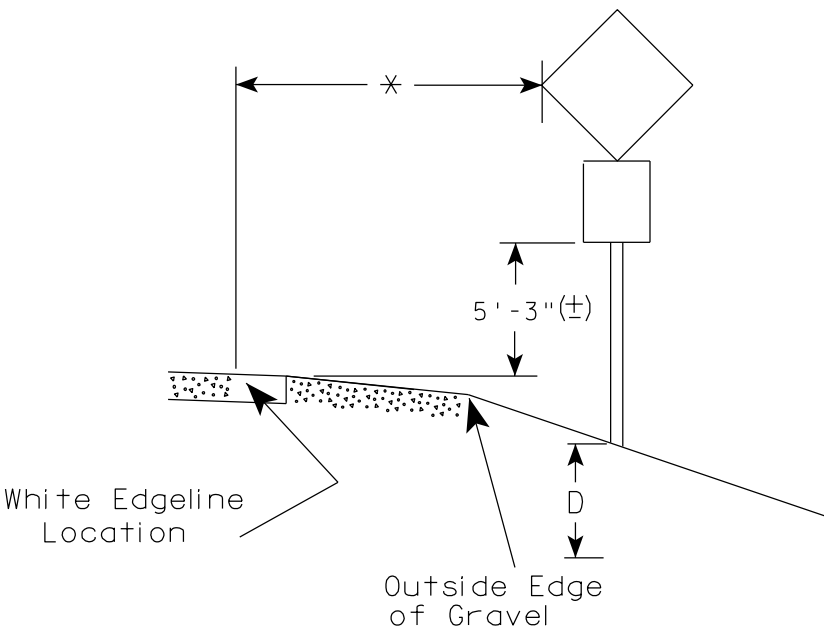
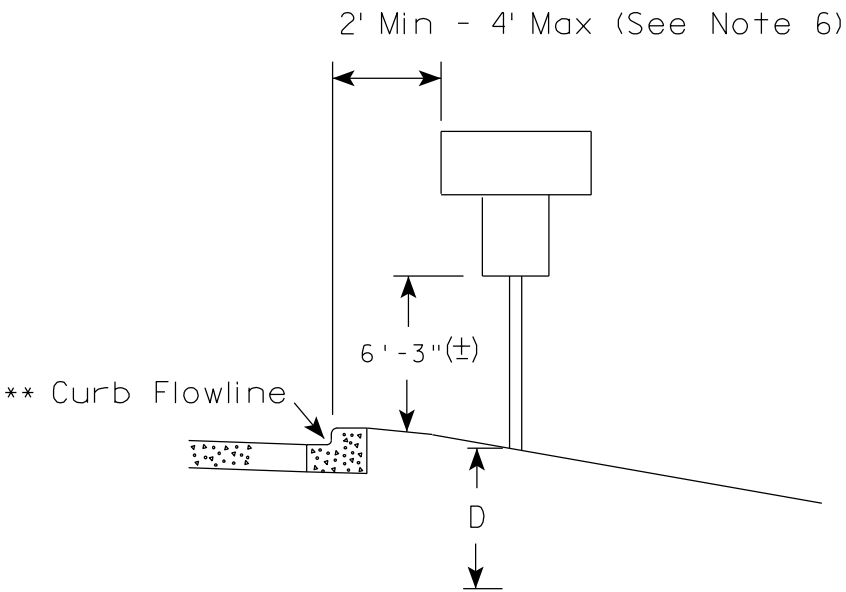
URBAN AREA



RURAL AREA (See Note 2)



- GENERAL NOTES
1. Signs wider than 4 feet, 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
 2. If signs are mounted on barrier wall, see A4-10 sign plate.
 3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
 4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. The (±) tolerance for mounting height is 3 inches.
 8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
 9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

* * The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

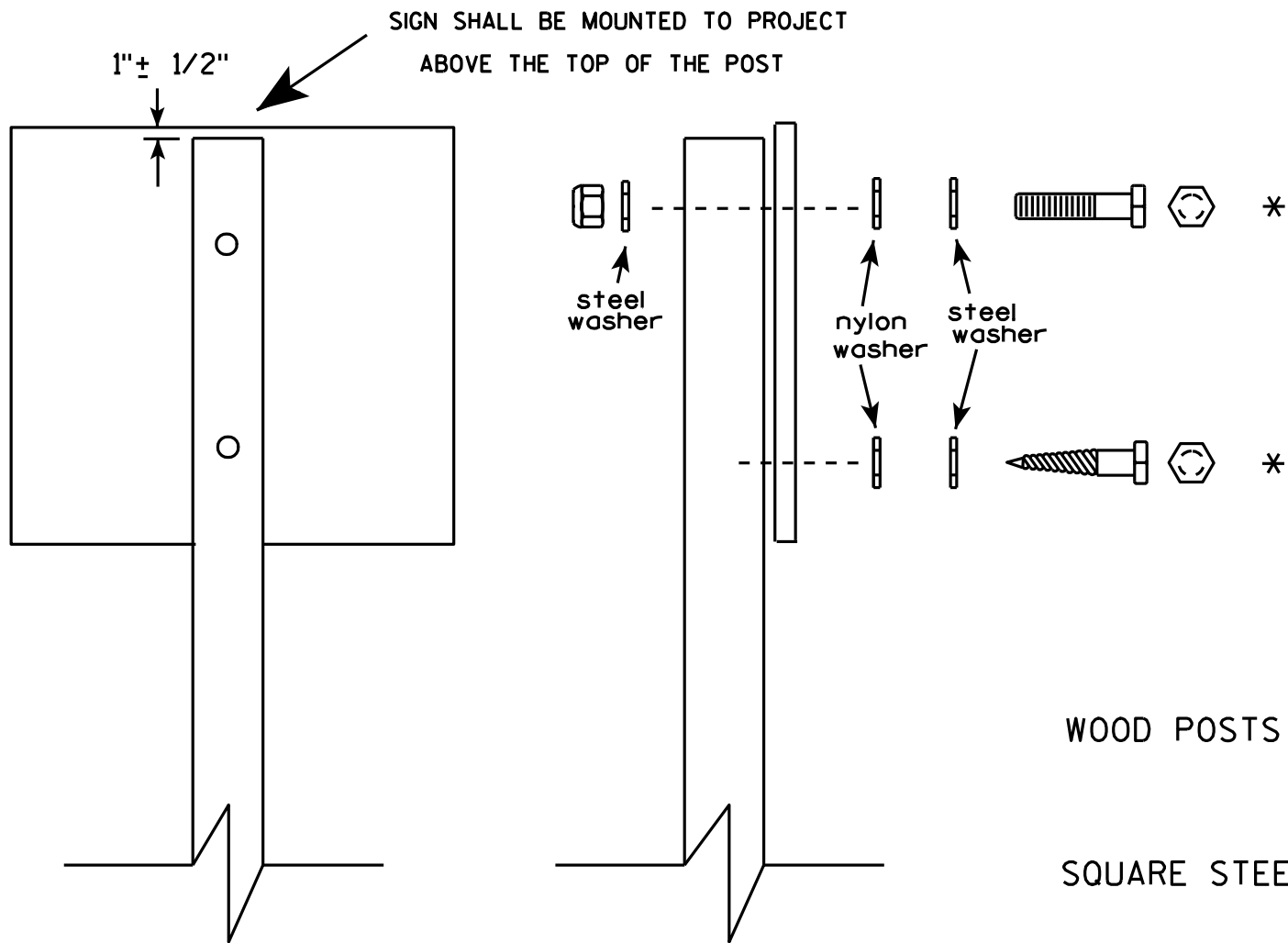
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 11/12/14 PLATE NO. A4-3.19

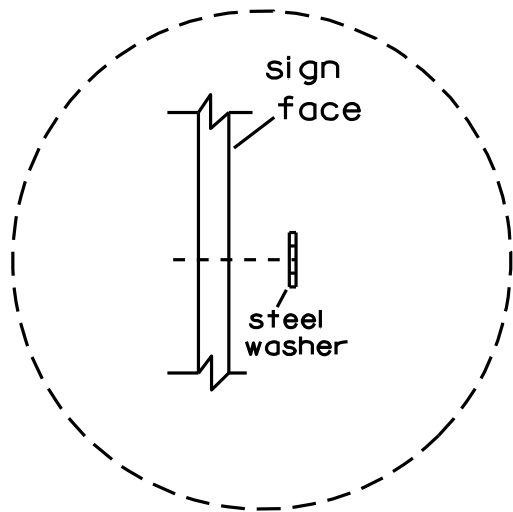


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

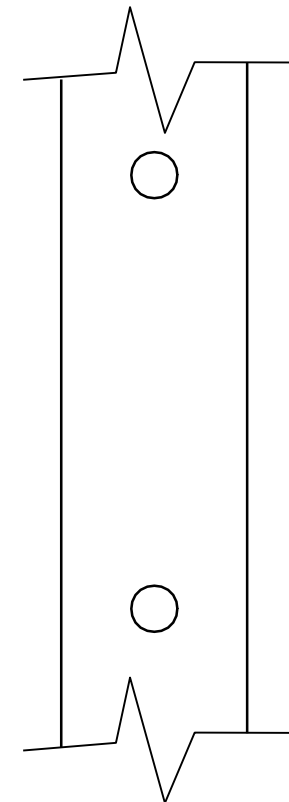
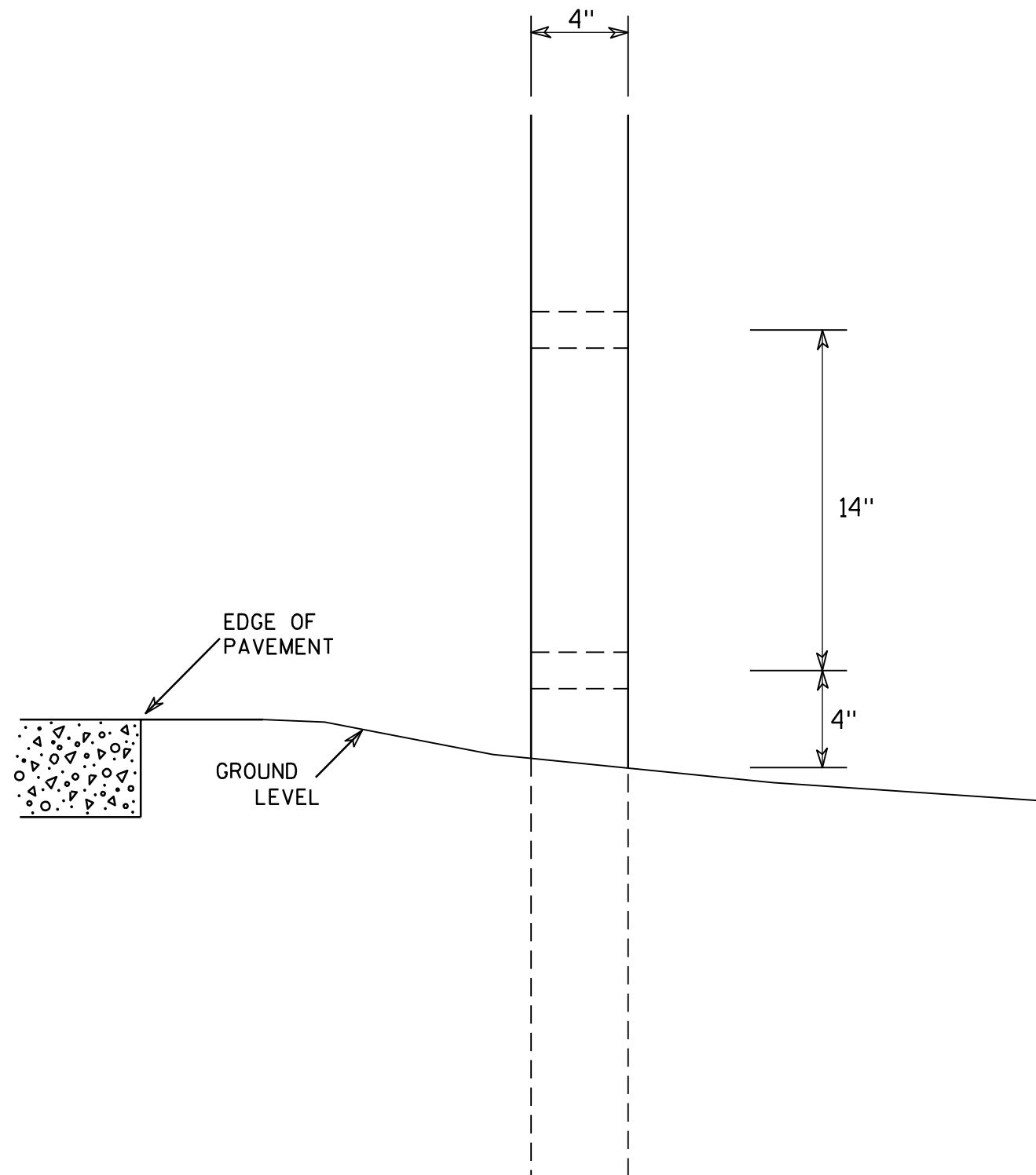
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3"
- MACHINE BOLTS - $\frac{5}{16}$ " X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO: 3906-00-72

HWY: CTH KW

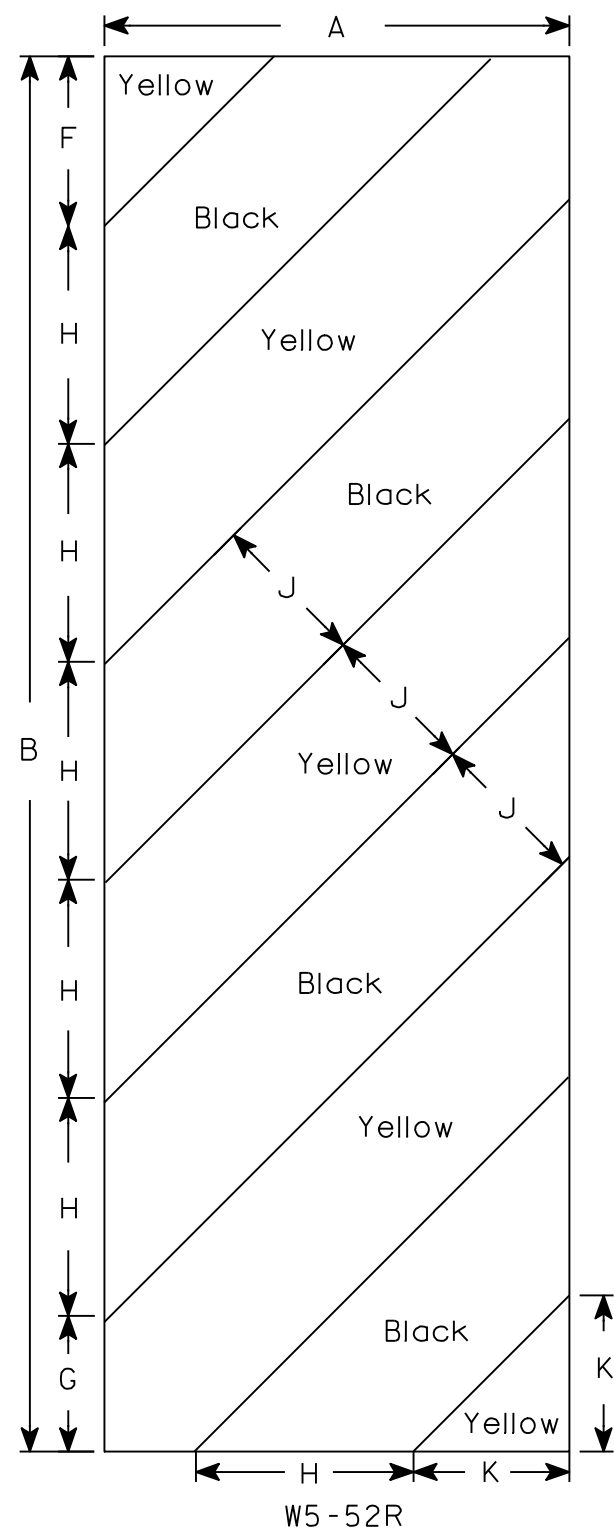
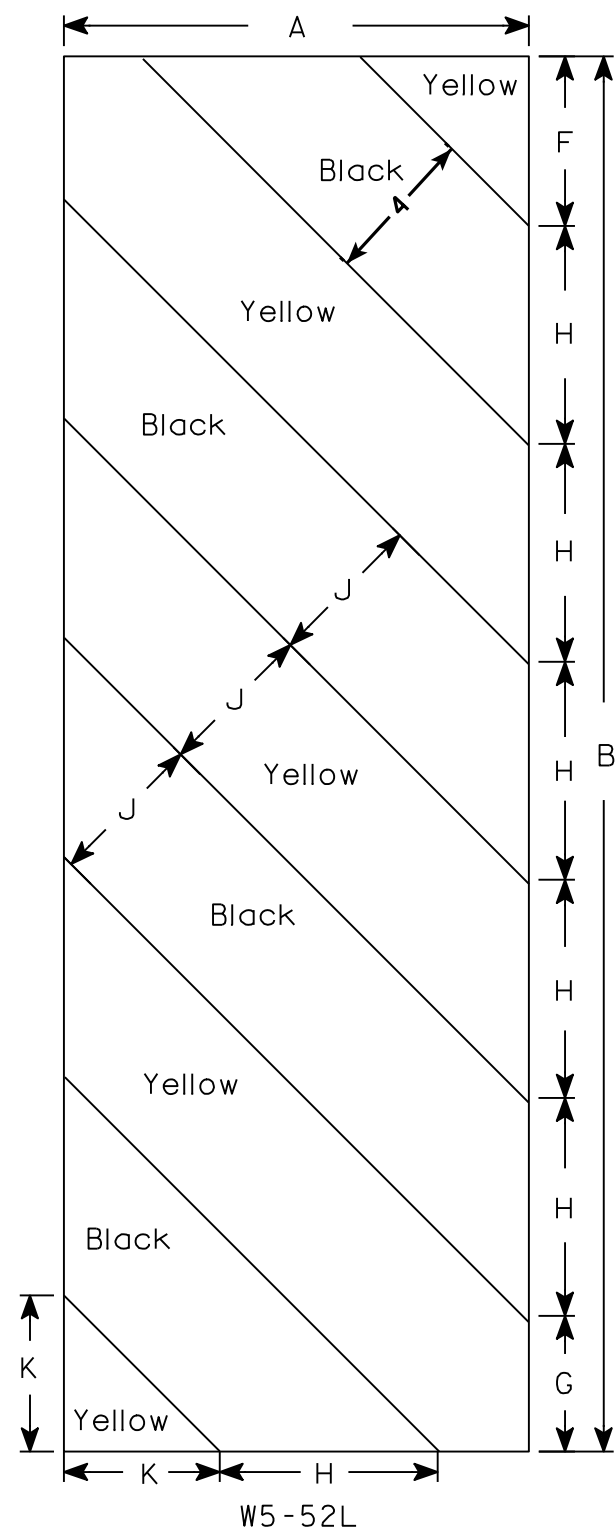
COUNTY: DODGE

SIGNS

SHEET NO:

E

7



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. Alternate colors of stripes as shown.

7

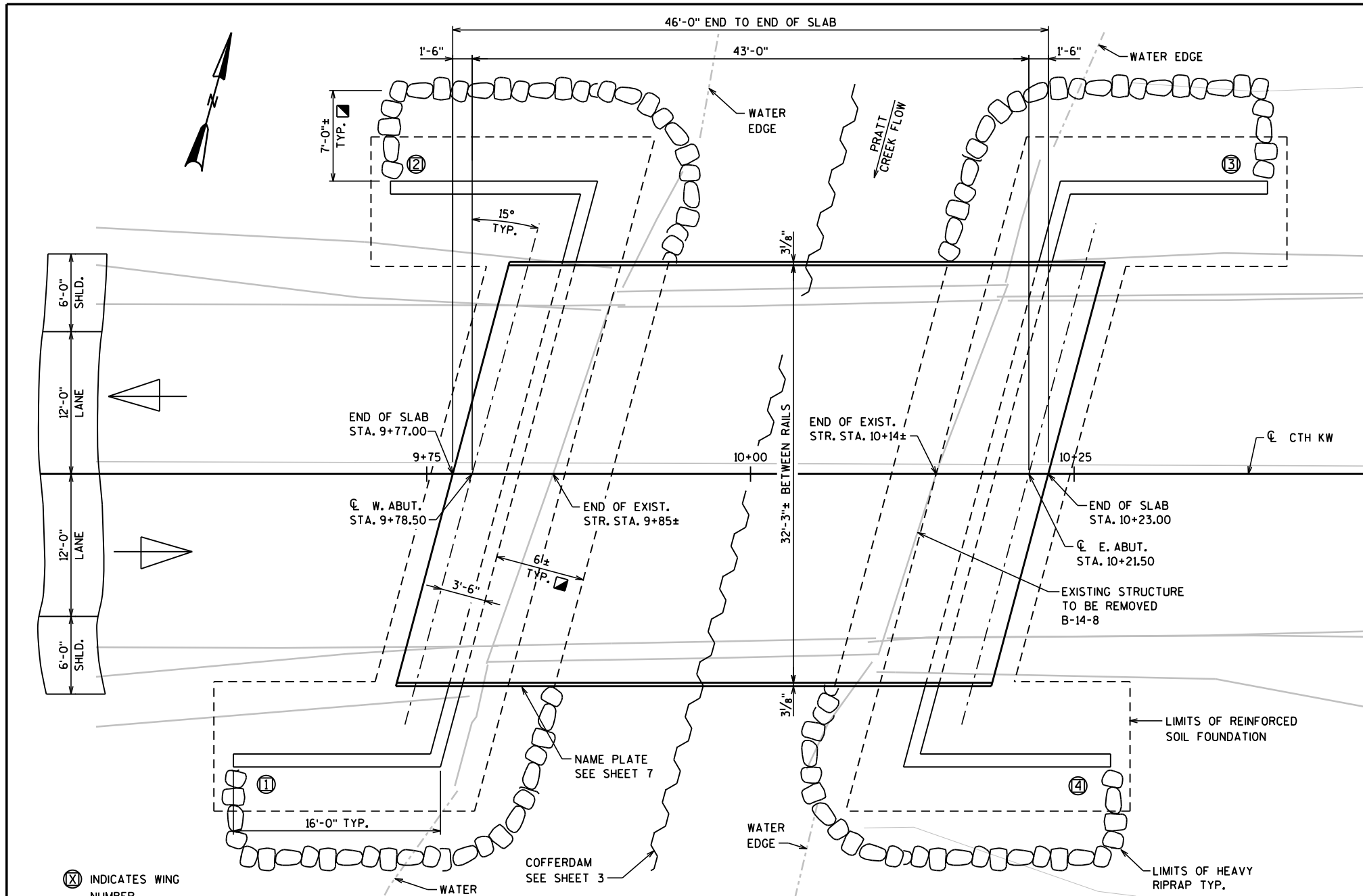
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

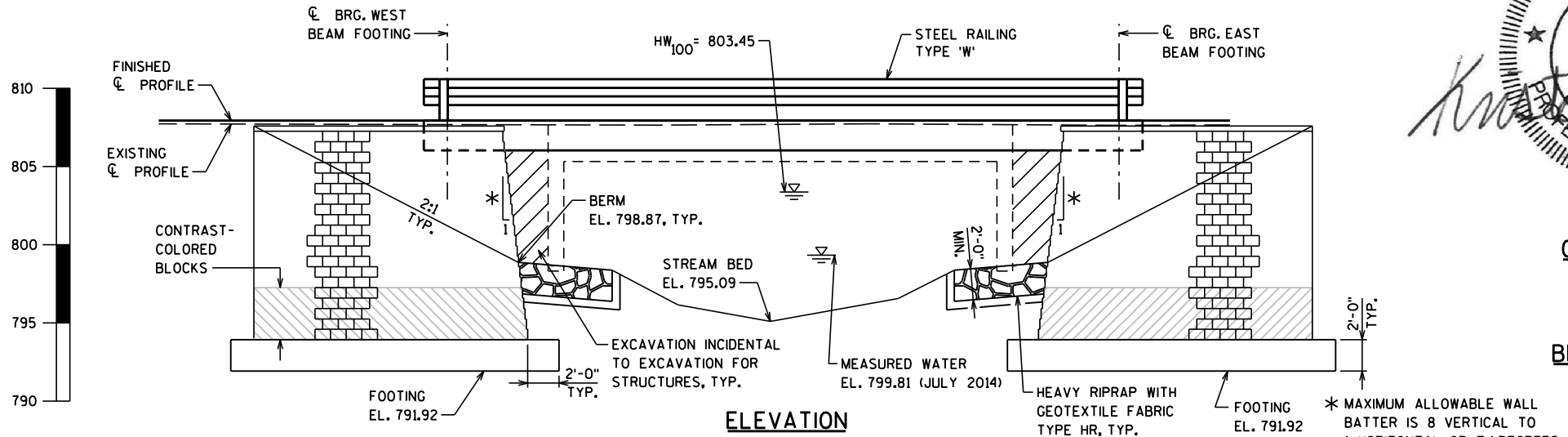
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



PLAN
SINGLE SPAN 17" PRESTRESSED BOX GIRDER BRIDGE

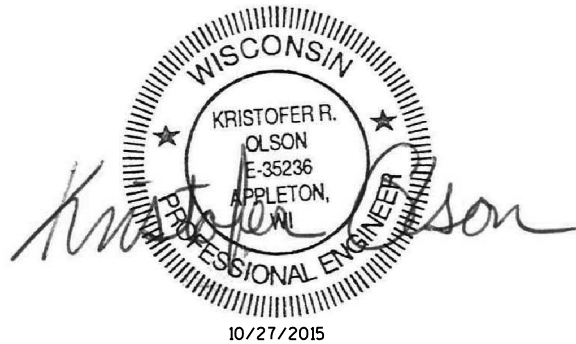
MEASURED AT FINISH
GROUND ELEVATION



ELEVATION

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. WEST GRS-IBS ABUTMENT
5. EAST GRS-IBS ABUTMENT
6. GRS-IBS ABUTMENT DETAILS
7. PRESTRESSED GIRDER BOX TYPE 17-INCH
8. SUPERSTRUCTURE
9. RAILING STEEL TYPE W



CONSULTANT CONTACT

KRISTOFER OLSON
OMNI ASSOCIATES, INC.
(920) 735-6900

BRIDGE OFFICE CONTACT

WILLIAM DREHER
(608) 266-8489

STATE PROJECT NUMBER

3906-00-72

TRAFFIC DATA

ADT = 440 (2015)
500 (2035)
RDS = 50 M.P.H.

DESIGN DATA

STRUCTURE IS DESIGNED FOR FUTURE WEARING
SURFACE OF 20"/SQ. FT.

LIVE LOAD:

DESIGN LOADING _____ HL-93
INVENTORY RATING FACTOR _____ RF = 1.55
OPERATING RATING FACTOR _____ RF = 2.01
MAX. STD. PERMIT VEHICLE LOAD _____ 250 KIPS

MATERIAL PROPERTIES:

CONCRETE MASONRY
OVERLAY, GRADE E OR C _____ f'c = 4,000 PSI
PRESTRESSED GIRDERS
CONCRETE MASONRY _____ f'c = 5,000 PSI
STRANDS, 0.5" ϕ ULTIMATE
TENSILE STRENGTH _____ fy = 270,000 PSI
HIGH STRENGTH BAR STEEL
REINFORCEMENT, GRADE 60 _____ fy = 60,000 PSI

HYDRAULIC DATA

Q₁₀₀ _____ 836 C.F.S.
VELOCITY _____ 4.48 F.P.S.
HIGH WATER _____ EL. 803.45 (100 YEAR)
HIGH WATER _____ EL. 801.30 (2 YEAR)
WATERWAY AREA _____ 187 S.F.
DRAINAGE AREA _____ 24.1 SQ. MILES
OVERTOPPING FREQUENCY = N/A
SCOUR CRITICAL CODE = 8

FOUNDATION DATA

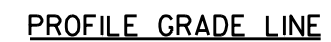
FACTORED BEARING RESISTANCE OF 5,000 PSF AT BOTTOM
OF REINFORCED SOIL FOUNDATION.

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
Omni ASSOCIATES			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	William C. Dreher, SR.	12/15/15	DATE
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE B-14-217			
CTH KW OVER PRATT CREEK			
COUNTY	DODGE	TOWN	LOWELL
DESIGN SPEC.	AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS		LOAD HL-93
DESIGNED BY	BRE	CK'D. KRO	PLANS CK'D. KRO
GENERAL PLAN			SHEET 1 OF 9

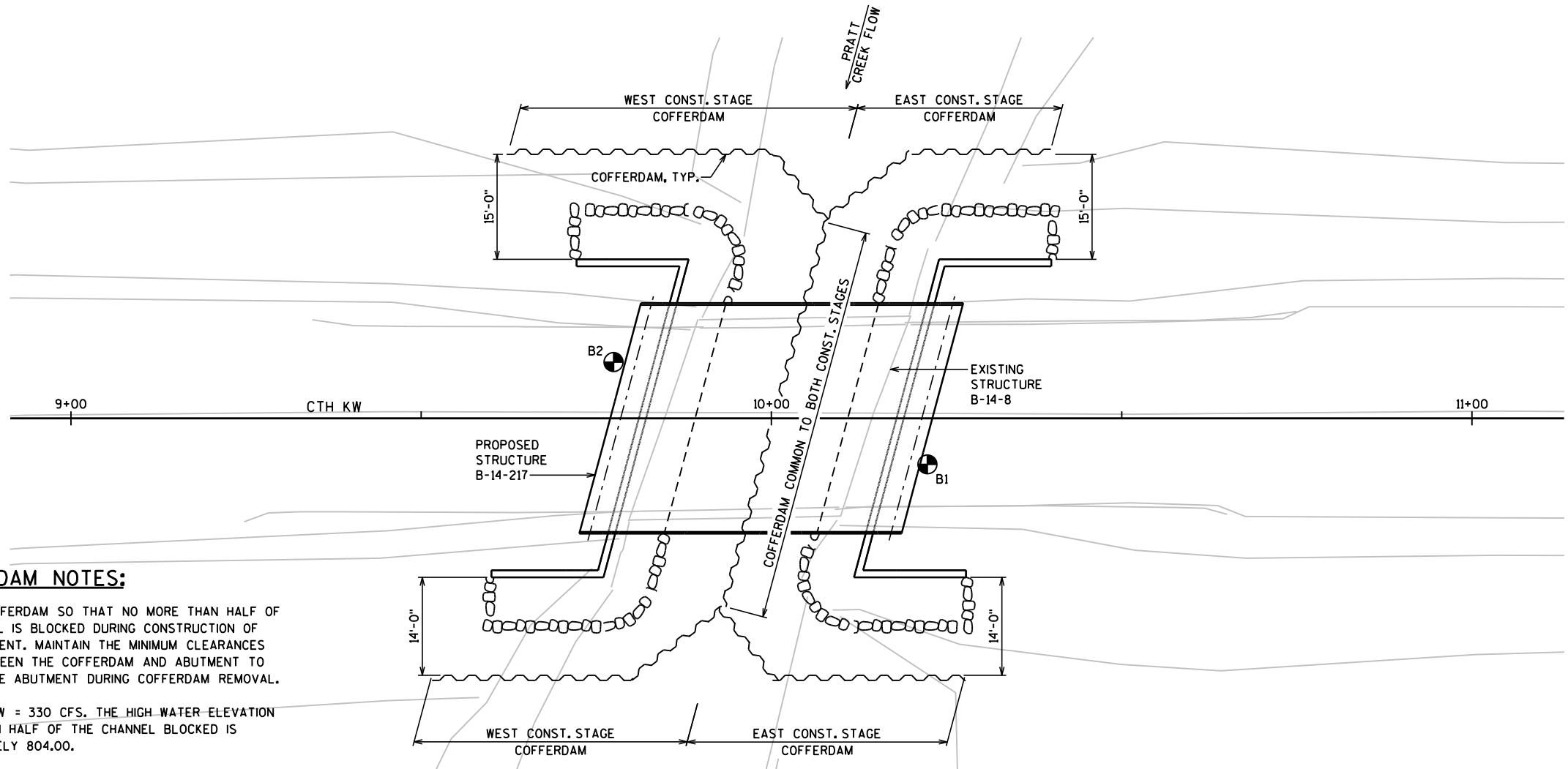
THE FOLLOWING WEBSITE IS AVAILABLE FOR ADDITIONAL REFERENCE
INFORMATION RELATED TO CONSTRUCTION OF GEOSYNTHETIC REINFORCED
SOIL WALLS: www.fhwa.dot.gov/everydaycounts/technology/grs.ibs



ITEM NO.	BID ITEMS	UNIT	SUPER.	WEST ABUT.	EAST ABUT.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (STA 10+00)	LS	-----	-----	-----	1
206.5000	COFFERDAMS (B-14-217)	LS	-----	-----	-----	1
502.3200	PROTECTIVE SURFACE TREATMENT	SY	195	-----	-----	195
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	10	-----	-----	10
513.7051	RAILING STEEL TYPE W (B-14-217)	LF	90	-----	-----	90
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	12	-----	-----	12
606.0300	RIPRAP HEAVY	CY	-----	56	56	112
645.0120	GEOTEXTILE FABRIC TYPE HR	SY	-----	84	84	168
SPV.0090	PRESTRESSED GIRDER BOX TYPE 17-INCH	LF	368	-----	-----	368
SPV.0165	GEOSYNTHETIC REINFORCED SOIL ABUTMENT	SF	-----	1,010	1,010	2,020
	NON-BID ITEMS					
	EXPANDED POLYSTYRENE	SIZE	—	—	—	2"



NO.	STATION	DESCRIPTION	ELEV.
1	9+80, 14' RT.	CHISELED SQUARE AT END OF CONCRETE ON SW CORNER OF BRIDGE OVER PRATT CREEK.	808.38
2	10+20, 14' LT.	CHISELED SQUARE AT END OF CONCRETE ON NE CORNER OF BRIDGE OVER PRATT CREEK.	808.35



COFFERDAM NOTES:

INSTALL COFFERDAM SO THAT NO MORE THAN HALF OF THE CHANNEL IS BLOCKED DURING CONSTRUCTION OF EACH ABUTMENT. MAINTAIN THE MINIMUM CLEARANCES SHOWN BETWEEN THE COFFERDAM AND ABUTMENT TO PROTECT THE ABUTMENT DURING COFFERDAM REMOVAL.

THE Q2 FLOW = 330 CFS. THE HIGH WATER ELEVATION FOR Q2 WITH HALF OF THE CHANNEL BLOCKED IS APPROXIMATELY 804.00.

ABBREVIATIONS		
F—Fine	M—Medium	C—Coarse
Ws—Weathered	So—Sound	

MATERIAL SYMBOLS		
Topsoil	Silt	Sandstone
Sand	Peat	Limestone
Gravel	Clay	Igneous Rock

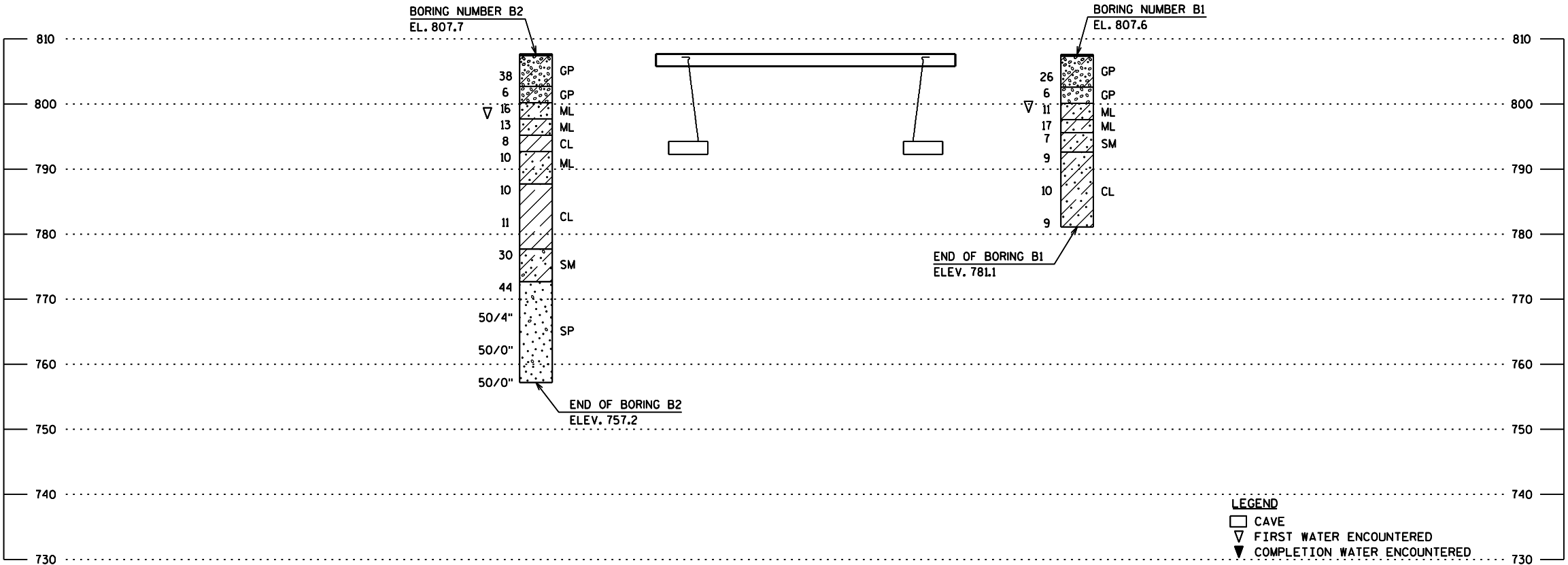
LEGEND OF PROBING	
95/6=95 Blows for 6" Penetration Probing taken with a 350*wt. Falling 18" on a 2" O.D. Point.	Probing No. Sta. Elevation 7 Average Blows Per Foot Refusal 95/6

LEGEND OF BORING	
Unconfined Strength—7.7 Blows Per Ft. Using 140* Wt. Falling 30" Wash Sample Shelby Tube — S.T. Ground Water Elevation No Ground Water Observed Above This Elevation	Boring No. Sta. Elev. Sandy Gravel F. Boulders or Cobbles Sand Silty Clay So Limestone

Unless otherwise specified, the blows per foot at the locations indicated are based on driving a 0.0x1.4" I.D. split spoon sampler with a 140* hammer having a free fall of 30". The blow count is taken in undisturbed soil immediately below a cased or open hole eliminating side friction on the drive pipe.

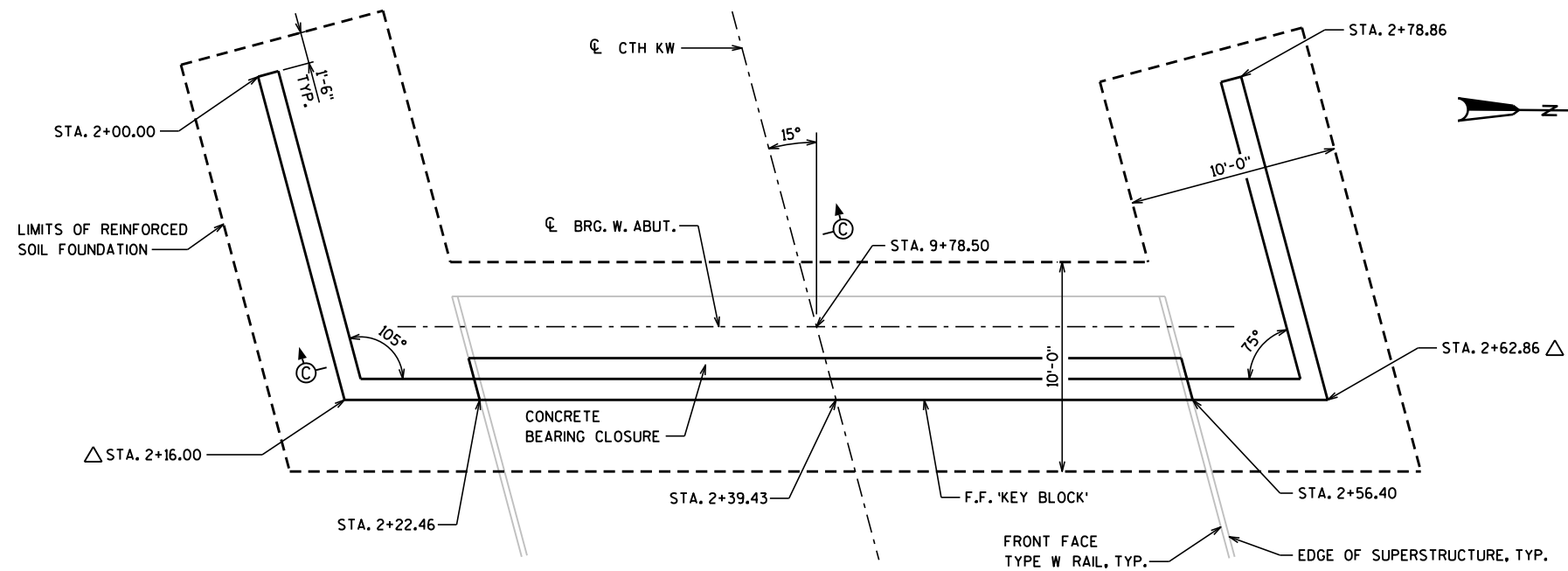
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

To obtain relative data concerning the character of material in and upon which the foundation might be built, borings and/or soundings were made at points approximately as indicated on this drawing. The data presented herein represents the findings of the subsurface explorations made. However, because the depths investigated are limited and the area of the borings and/or soundings is very small in relation to the entire area, the Division of Highways does not warrant conditions below the depths investigated or that the classification of material encountered in these investigations is necessarily typical of the entire site.



LEGEND	
CAVE	
FIRST WATER ENCOUNTERED	
COMPLETION WATER ENCOUNTERED	

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-217			
DRAWN BY		BRE	PLANS CK'D. KRO
SUBSURFACE EXPLORATION		SHEET 3 OF 9	



PLAN

NOTES:

ALL WALL STATIONING AND OFFSETS ARE GIVEN AT THE FRONT FACE OF THE 'KEYBLOCK'. SEE WALL SECTIONS FOR LOCATION OF THE 'KEYBLOCK'.

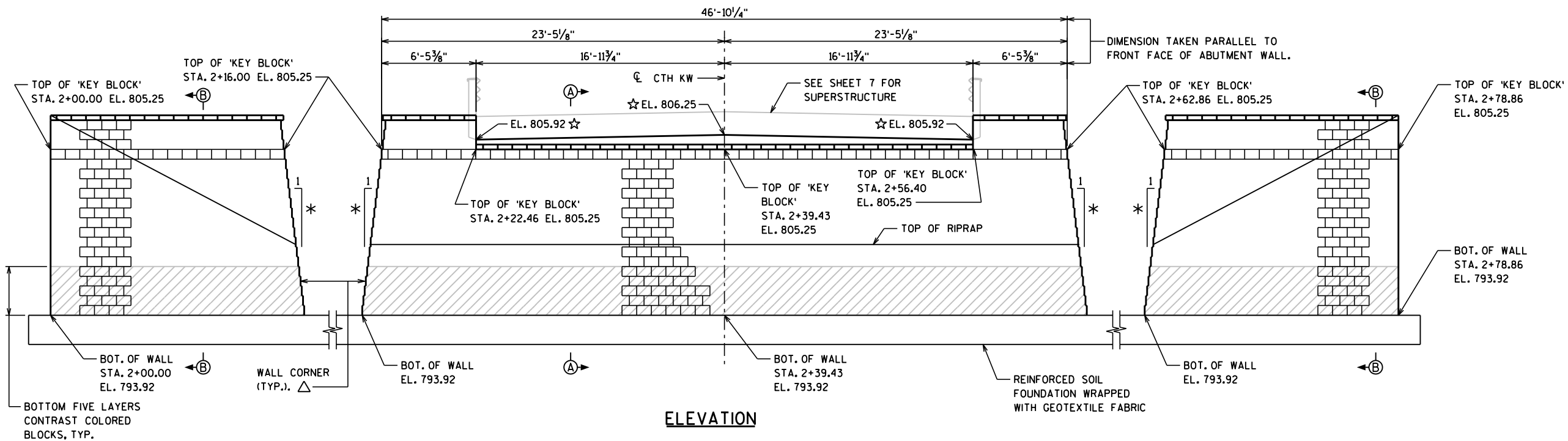
SEE WALL SECTIONS AND 'GRS ABUTMENT INFORMATION' TABLE FOR REQUIRED LENGTHS OF GEOSYNTHETIC REINFORCEMENT.

△ PROVIDE CORNER BLOCKS AND/OR DETAILS COMPATIBLE WITH THE SELECTED MODULAR BLOCKS SYSTEM. ROUNDED CORNERS ARE ALLOWABLE.

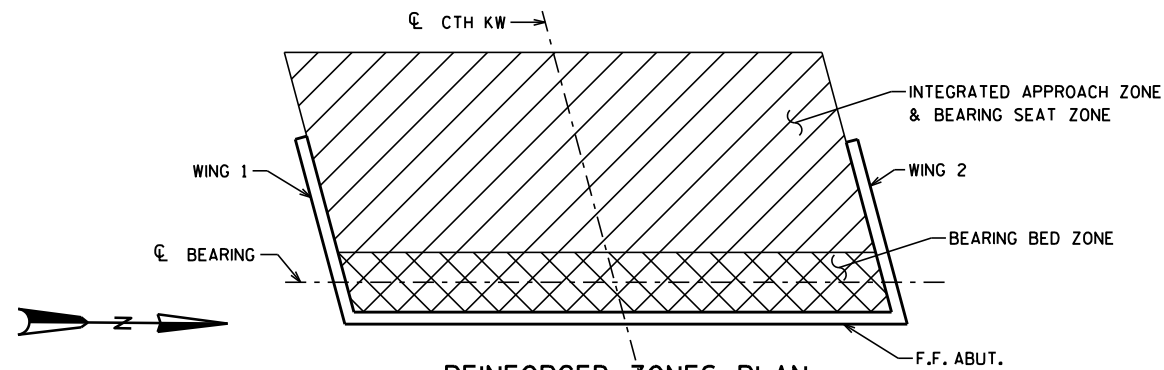
☆ BEARING SEAT/TOP OF CAST IN PLACE CONCRETE BEARING CLOSURE. SEE SHEET 6 FOR ADDITIONAL DETAILS.

CIP CONCRETE BEARING CLOSURE INCIDENTAL TO GRS-IBS WALL CONSTRUCTION, PAID FOR AS GEOSYNTHETIC REINFORCED SOIL ABUTMENT.

* MAXIMUM ALLOWABLE WALL BATTER IS 8 VERTICAL TO 1 HORIZONTAL OR 7.1 DEGREES.



ELEVATION

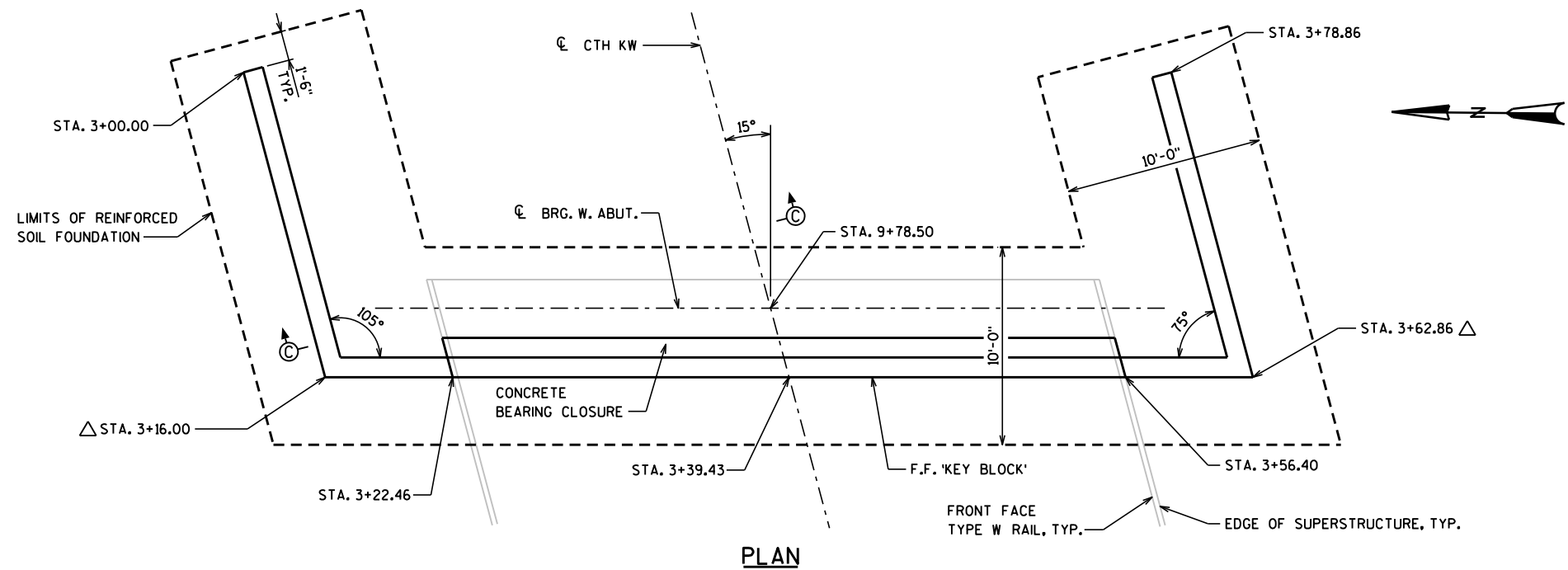


REINFORCED ZONES PLAN

NOTE: SEE SHEET 6 FOR LAYER DESCRIPTIONS

WALL STATION	ROADWAY ALIGN. STATION	ROADWAY STATION OFFSET (FT)	OFFSET DIRECTION	WALL HT. (FT)	BOTTOM WALL EL.	FINISHED GROUND EL.	TOP WALL EL.
2+00.00	9+60.06	22.63	RT	13.67	793.92	807.03	807.59
2+16.00	9+76.06	22.63	RT	13.67	793.92	798.87	807.59
2+22.46	9+77.73	16.39	RT	13.67	793.92	798.87	807.59
2+22.46	9+77.73	16.39	RT	11.67	793.92	798.87	805.59
2+39.43	9+82.12	0.00	- - -	11.67	793.92	798.87	805.59
2+56.40	9+86.52	16.39	LT	11.67	793.92	798.87	805.59
2+56.40	9+86.52	16.39	LT	13.67	793.92	798.87	807.59
2+62.86	9+88.19	22.63	LT	13.67	793.92	798.87	807.59
2+78.86	9+72.19	22.63	LT	13.67	793.92	807.03	807.59

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-217			
DRAWN BY		BRE	PLANS CK'D. KRO
WEST GRS-IBS ABUTMENT		SHEET 4 OF 9	



NOTES:

ALL WALL STATIONING AND OFFSETS ARE GIVEN AT THE FRONT FACE OF THE 'KEYBLOCK'. SEE WALL SECTIONS FOR LOCATION OF THE 'KEYBLOCK'.

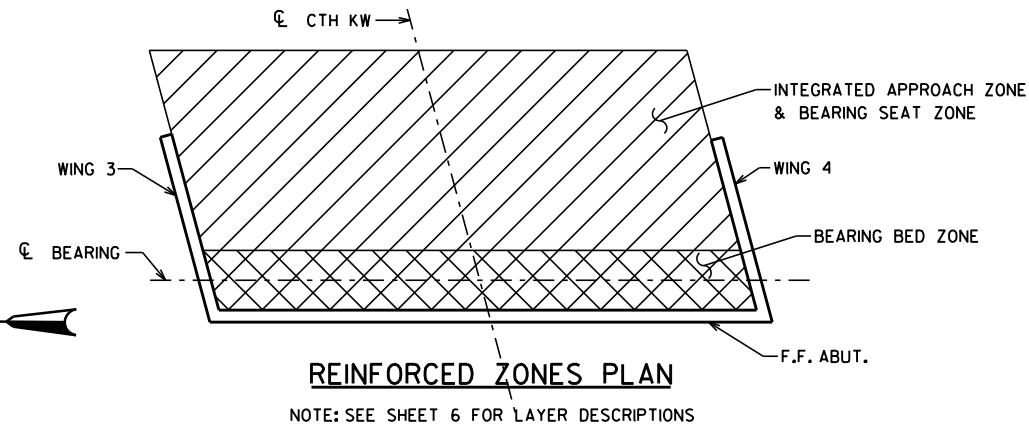
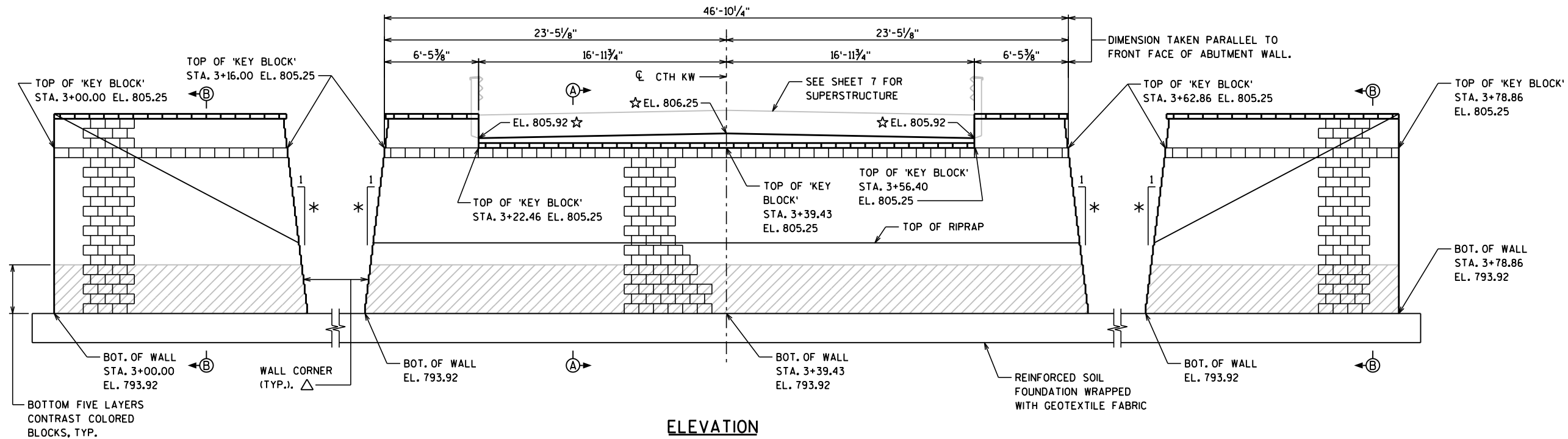
SEE WALL SECTIONS AND 'GRS ABUTMENT INFORMATION' TABLE FOR REQUIRED LENGTHS OF GEOSYNTHETIC REINFORCEMENT.

△ PROVIDE CORNER BLOCKS AND/OR DETAILS COMPATIBLE WITH THE SELECTED MODULAR BLOCKS SYSTEM. ROUNDED CORNERS ARE ALLOWABLE.

☆ BEARING SEAT/TOP OF CAST IN PLACE CONCRETE BEARING CLOSURE. SEE SHEET 6 FOR ADDITIONAL DETAILS.

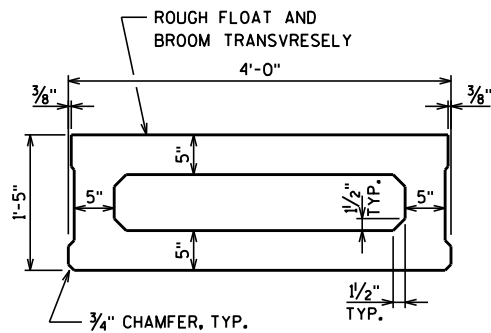
CIP CONCRETE BEARING CLOSURE INCIDENTAL TO GRS-IBS WALL CONSTRUCTION, PAID FOR AS GEOSYNTHETIC REINFORCED SOIL ABUTMENT.

* MAXIMUM ALLOWABLE WALL BATTER IS 8 VERTICAL TO 1 HORIZONTAL OR 7.1 DEGREES.

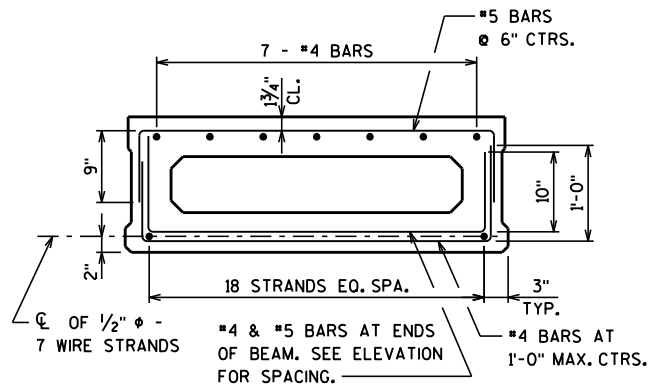


WALL STATION	ROADWAY ALIGN. STATION	ROADWAY STATION OFFSET (FT)	OFFSET DIRECTION	WALL HT. (FT)	BOTTOM WALL EL.	FINISHED GROUND EL.	TOP WALL EL.
3+00.00	10+39.94	22.63	LT	13.67	793.92	807.03	807.59
3+16.00	10+23.94	22.63	LT	13.67	793.92	798.87	807.59
3+22.46	10+22.27	16.39	LT	13.67	793.92	798.87	807.59
3+22.46	10+22.27	16.39	LT	11.67	793.92	798.87	805.59
3+39.43	10+17.88	0.00	- - -	11.67	793.92	798.87	805.59
3+56.40	10+13.48	16.39	RT	11.67	793.92	798.87	805.59
3+56.40	10+13.48	16.39	RT	13.67	793.92	798.87	807.59
3+62.86	10+11.81	22.63	RT	13.67	793.92	798.87	807.59
3+78.86	10+27.81	22.63	RT	13.67	793.92	807.03	807.59

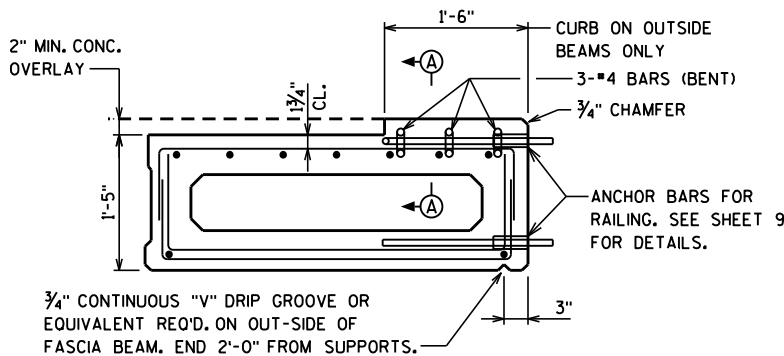
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-217			
DRAWN BY		BRE	PLANS CK'D. KRO
EAST GRS-IBS ABUTMENT		SHEET 5 OF 9	



SECTION THRU GIRDER

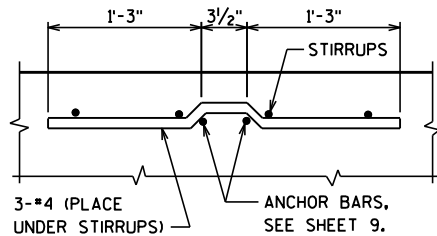


SECTION THRU INTERIOR GIRDER

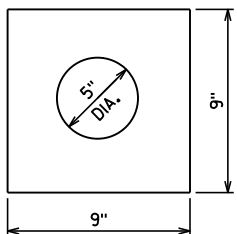


SECTION THRU EXTERIOR GIRDER

REINFORCING & PRESTRESSING SAME AS INTERIOR GIRDER.



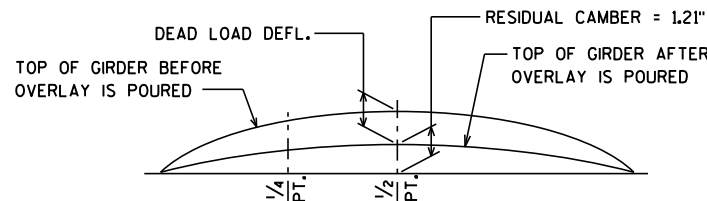
SECTION A-A



SEAL WASHER

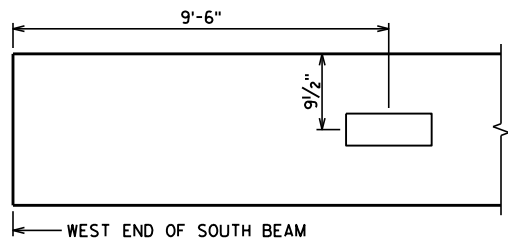
(MAY ALSO BE ROUND)

⊖ SPACING SHOWN FOR TOP STIRRUPS ARE MAXIMUMS. THE CONTRACTOR MAY ELECT (AT NO ADJUSTMENT IN BID PRICE) TO REDUCE THE SPACING OF THESE BARS OR TO ADD ADDITIONAL REINFORCEMENT TO FACILITATE TYING OF THE REINFORCEMENT.

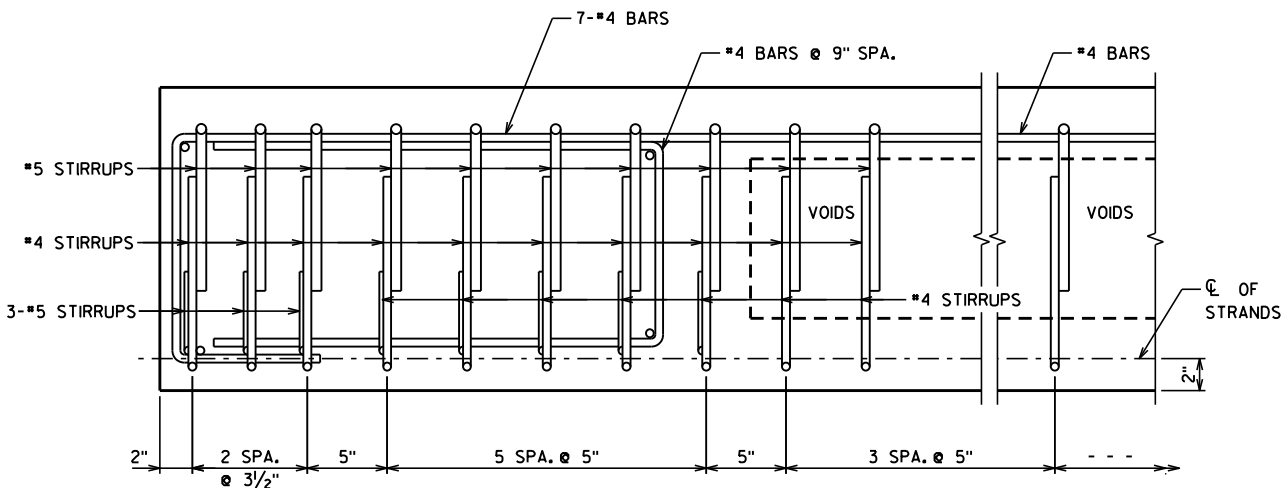


DEAD LOAD DEFLECTION DIAGRAM

NOTE: DEAD LOAD DEFLECTIONS ARE THEORETICAL AND MAY VARY FROM ACTUAL FIELD CONDITIONS

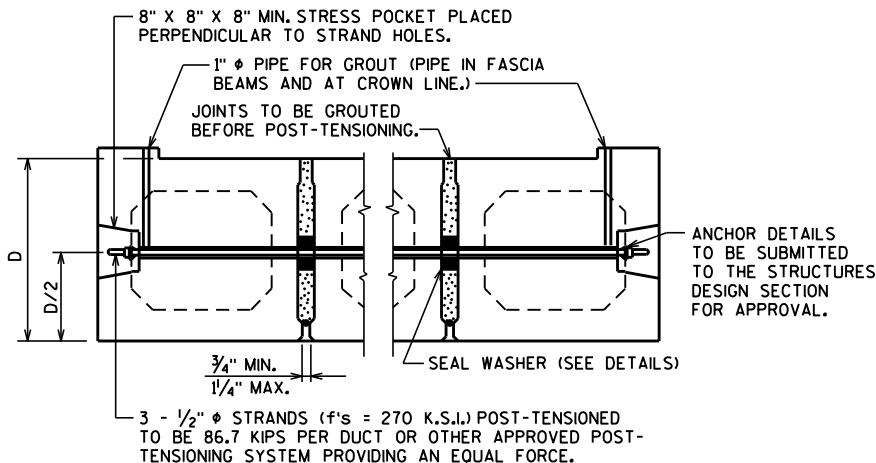


NAME PLATE LOCATION

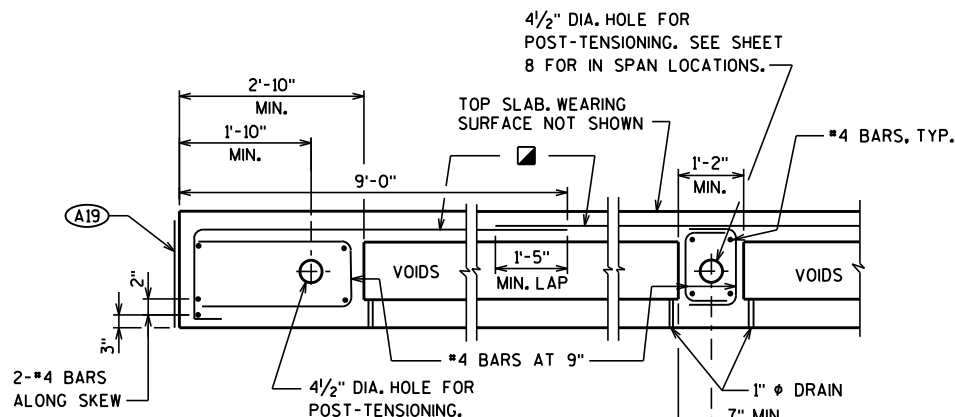


PART GIRDER ELEVATION

(TRANSVERSE BARS NOT LABELED ARE #4 BARS.)



POST-TENSIONING DETAILS



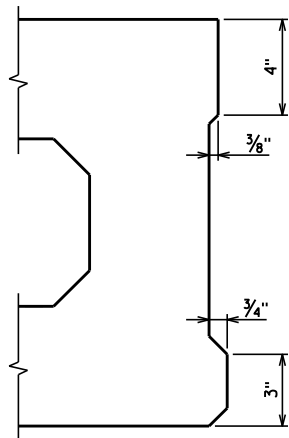
AT ENDS

IN SPAN

TYPICAL LONGITUDINAL SECTION

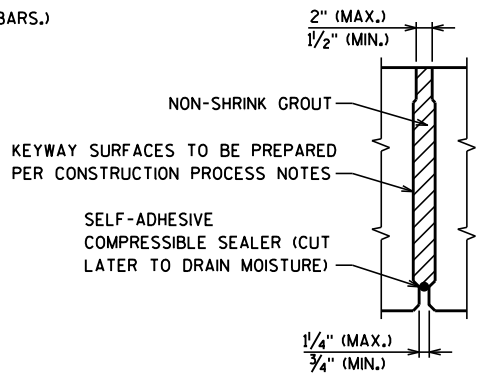
7-#4 BARS

A19 18" RUBBERIZED MEMBRANE WATERPROOFING. PLACE CONTINUOUS ALONG GIRDER ENDS ALIGNED WITH BOTTOM OF GIRDERS.



SHEAR KEY RECESS DETAIL

OMIT SHEAR KEY ON EXTERIOR FACE OF EXTERIOR GIRDERS.

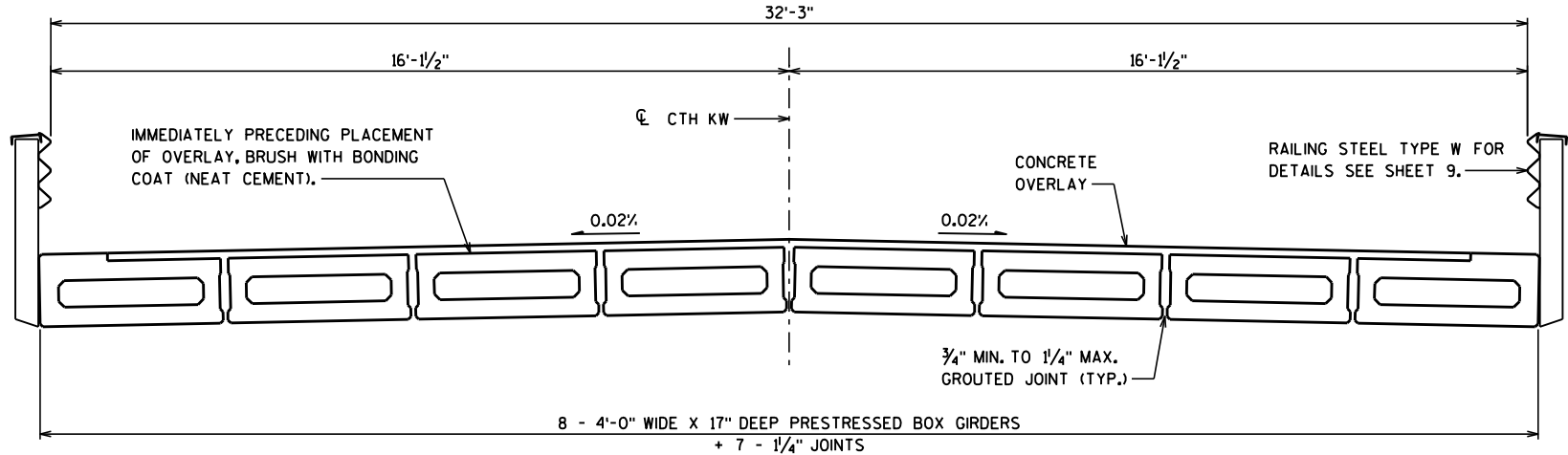


SHEAR KEY DETAIL

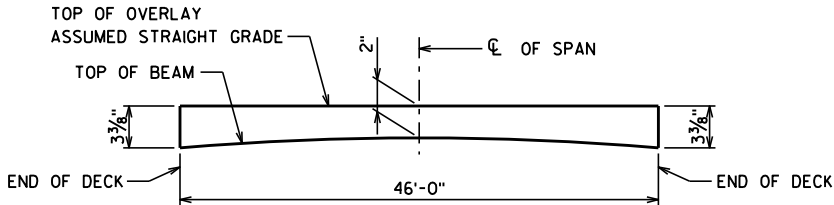
GIRDER DATA									
SPAN	LOCATION	GIRDER LENGTH "L"	DEAD LOAD DEFL. (IN.)		CONC. STRGTH. (p.s.i.)	DIA. OF STRAND	UNDRAPED PATTERN		
			1/4 PT.	1/2 PT.			TOTAL NO. OF STRANDS	f'ci (p.s.i.) *	TOTAL INITIAL PRESTRESS FORCE (KIPS)
1	ALL	46'-0"	1/16 "	3/32 "	5000	0.5"	18	4250	557.7

* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

NO.	DATE	REVISION	BY
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STRUCTURE B-14-217			
DRAWN BY		BRE	PLANS CK'D. KRO
PRESTRESSED GIRDER BOX TYPE 17-INCH		SHEET 7 OF 9	



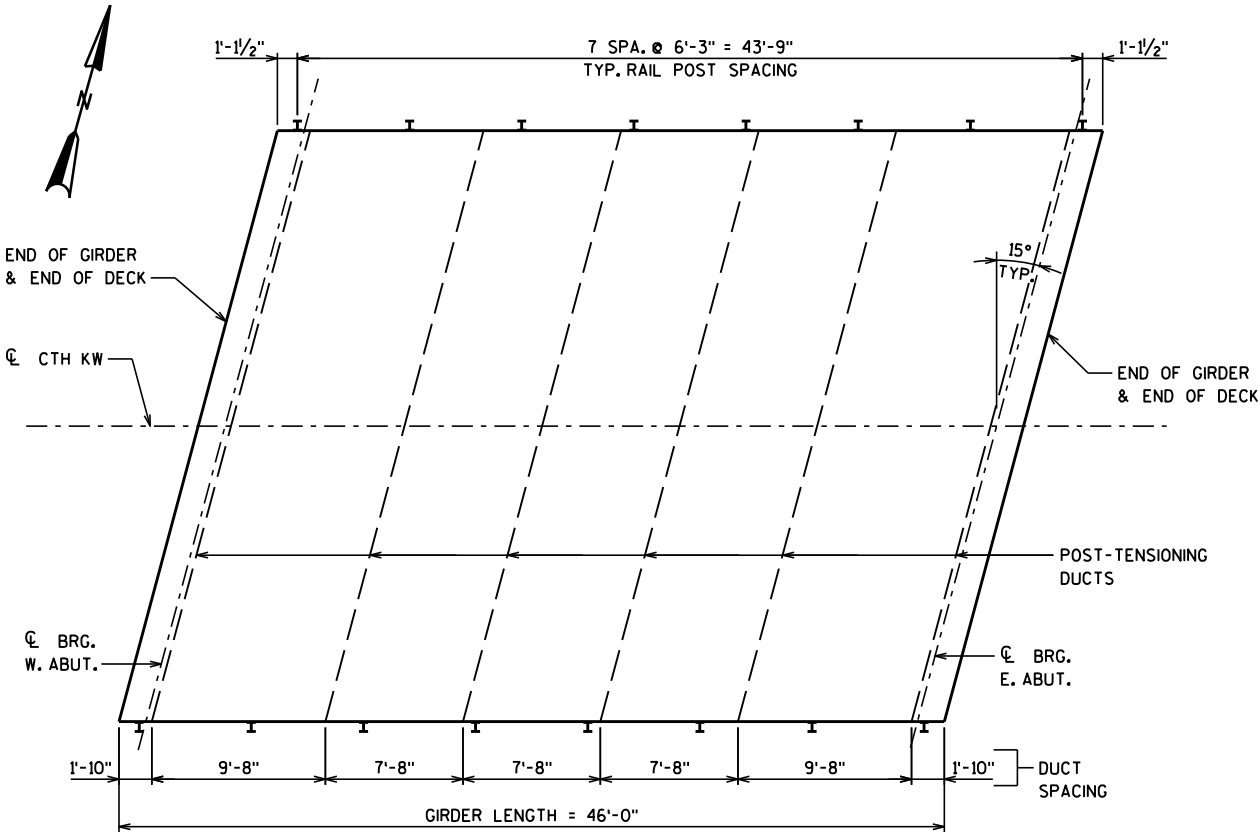
CROSS SECTION THRU ROADWAY



OVERLAY THICKNESS ELEVATION DIAGRAM

NOTES:

- THE CONCRETE MIX FOR THE PRESTRESSED BOX GIRDERS SHALL CONFORM TO SECTION 503.2.2 OF THE STANDARD SPECIFICATIONS.
- THE CEMENT AND FINE AGGREGATE FOR THE GROUT BETWEEN THE POST-TENSIONED BEAMS SHALL BE PROPORTIONED BY WEIGHT AS INDICATED IN THE STANDARD SPECIFICATION.
- THE CEMENT USED SHALL BE TYPE I. WATER SHALL BE ADDED IN AMOUNTS AS NECESSARY TO OBTAIN APPROXIMATELY A 5" SLUMP OR TO A CONSISTENCY TO INSURE THAT THE VOIDS ARE COMPLETELY FILLED. THE GROUT SHALL BE RODDED TO INSURE THAT THE VOIDS ARE COMPLETELY FILLED.
- STRANDS SHALL BE FLUSH WITH END OF UNIT.
- VOIDS SHALL BE VENTED AND DRAINED BY CASTING (2)-1" DIA TUBES AT EACH END OF THE VOID SEGMENT. LOCATE TUBES AT BOTTOM EDGES OF THE CORNER FILLETS.
- FOUR WAY SLING MUST BE USED TO ENGAGE ALL 4 LIFTING DEVICES ON BOTH ENDS OF UNITS.
- POST-TENSIONING OF THE TRANSVERSE TENDONS SHALL NOT BEGIN UNTIL THE GROUT BETWEEN THE PRECAST BEAMS HAS BEEN ALLOWED TO CURE FOR 48 HOURS AND GROUT HAS REACHED A COMPRESSIVE STRENGTH OF 3,000 PSI.
- CONCRETE OVERLAY SHALL NOT BE POURED UNTIL AFTER THE POST-TENSIONING HAS BEEN COMPLETED.
- SEAL WASHER SHALL BE SPONGE NEOPRENE GASKET 3 3/4" MIN. THICKNESS. STRESS POCKETS SHALL BE FILLED WITH CHLORIDE FREE NON-SHRINK GROUT AFTER POST-TENSIONING (REFER TO SPECIAL PROVISIONS FOR NON-SHRINK GROUT SPECIFICATIONS.)
- TRANSITION BETWEEN CHANGING SLOPES OF POST-TENSIONING DUCTS SHALL BE PROVIDED BY EITHER A CIRCULAR OR PARABOLIC CURVE WITH A MINIMUM LENGTH OF 3'-0".
- POST-TENSIONING DUCTS SHALL BE PRESSURE GROUTED FROM ONE GROUT PIPE UNTIL ALL ENTRAPPED AIR IS EXPELLED AND GROUT BEGINS TO FLOW FROM THE OPEN GROUT PIPE. THE OPEN GROUT PIPE SHALL BE CLOSED AND A PRESSURE OF 50 PSI MAINTAINED FOR 15 SECONDS. THE GROUT COMPOSITION SHALL BE IN ACCORDANCE WITH THE SPECIAL PROVISIONS.



PLAN

NO.	DATE	REVISION		BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION				
STRUCTURE B-14-217				
		DRAWN BY	BRE	PLANS CK'D. KRO
SUPERSTRUCTURE			SHEET 8 OF 9	

LEGEND

- ① W6x25 WITH 2 - $\frac{3}{4}$ " x $\frac{1}{2}$ " VERTICAL SLOTS IN FLG. (SLOT ON OTHER SIDE OF WEB IS OPTIONAL) FOR NO.7. PLACE POSTS VERTICAL AND NORMAL TO GRADE LINE.
- ② C8 x 11.5, WITH $\frac{1}{8}$ " DIA. HOLES FOR NO.8.
- ③ PLATE, $\frac{1}{2}$ " x $5\frac{3}{4}$ " x $11\frac{1}{2}$ ". $\frac{1}{4}$ " DIA. HOLES IN PLATE. $\frac{1}{8}$ " DIA. HOLES IN CHANNEL. (AT TYPICAL SPLICE)
- ④ PLATE $\frac{1}{2}$ " x $5\frac{3}{4}$ " x 6" AT BASIC POST CONNECTION. $\frac{1}{4}$ " DIA. HOLES IN PLATE. $\frac{1}{8}$ " DIA. HOLES IN CHANNEL.
- ⑥ $1\frac{3}{4}$ " x 3" MOUNTING BOLT WASHER (GALVANIZED).
- ⑦ $\frac{5}{8}$ " DIA. BUTTON HEAD POST MOUNTING BOLT WITH ROUND WASHER AND NUT.
- ⑧ $\frac{5}{8}$ " DIA. x 2" HEX. BOLTS WITH NUT AND TWO WASHERS EACH.
- ⑨ 1" DIA. STUD WITH NUT & WASHER. FOUR REQ'D. PER POST, A325.*
- ⑩ THREADED BAR COUPLER FOR 1" ϕ STUD. ACCEPTABLE PRODUCTS ARE WILLIAMS REBAR FLANGE COUPLERS BY WILLIAMS FORM ENGINEERING CORP. OR DOWEL BAR REPLACEMENTS BY DAYTON SUPERIOR. FOUR REQ'D. PER POST. EXPOSED FLANGE TO BE GALVANIZED.*
- ⑪ ANCHOR BAR 1" DIA. THREADED REINFORCEMENT BAR BENT AS SHOWN IN ANCHOR DETAILS, GRADE 60. TWO REQ'D. PER POST. (TOP)**
- ⑫ ANCHOR BAR, 1" DIA. THREADED REINFORCEMENT BAR (STRAIGHT), GRADE 60. TWO REQ'D. PER POST. (BOTTOM)**
- ⑬ $1\frac{1}{4}$ " x $1\frac{3}{4}$ " SLOTTED HOLES IN POST FOR STUD NO. 9. LONG DIMENSION OF SLOTTED HOLE TO BE VERTICAL.

*SHALL BE MECHANICALLY GALVANIZED OR ELECTRO-PLATED.

**NOT GALVANIZED OR ELECTRO-PLATED.

GENERAL NOTES

BID ITEM SHALL BE "RAILING STEEL TYPE W B-14-217" WHICH SHALL INCLUDE ITEMS 1-8 & 13. ITEMS 9-12 SHALL BE INCLUDED IN "PRESTRESSED GIRDER BOX TYPE 17-INCH".

ITEMS 1-8 SHALL BE GALVANIZED AFTER FABRICATION.

FILL BOLT SLOT OPENINGS IN POST SHIMS AND POST WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.

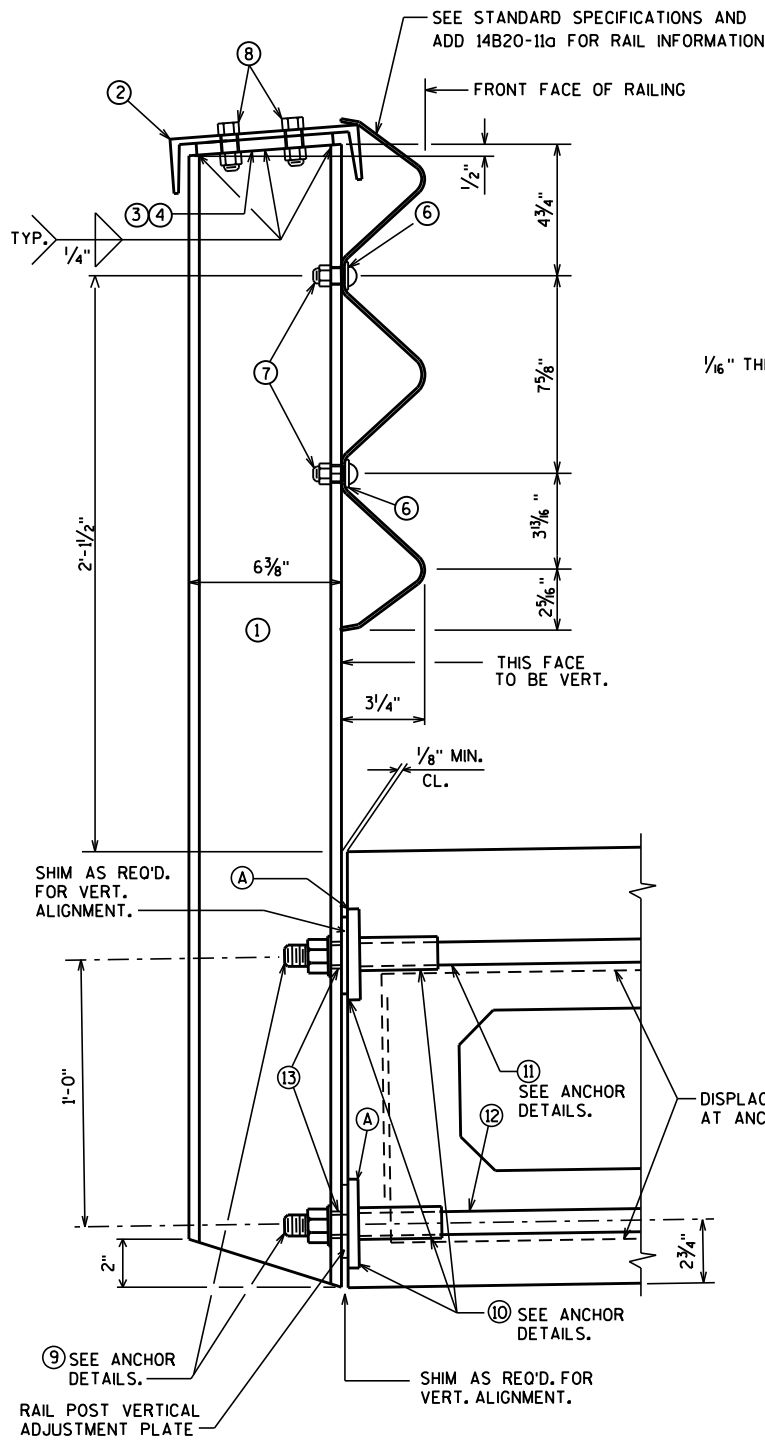
ALL MATERIALS USED IN FABRICATION SHALL BE MADE FROM MATERIALS CONFORMING TO A.S.T.M. DESIGNATION A709 GRADE 36 UNLESS NOTED OTHERWISE.

STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQUIRED FOR ALIGNMENT.

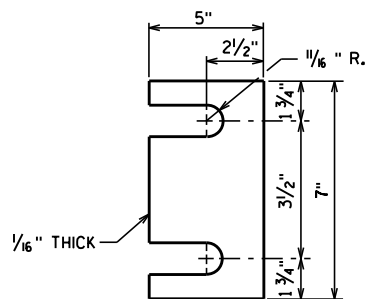
PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & CHANNELS SHALL BE GIVEN A NO. 6 COMMERCIAL BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.

RAIL MEMBERS SHALL BE LAPPED IN THE DIRECTION OF TRAFFIC AND THE UPPER RAIL SHALL LAP THE LOWER RAIL.

CHANNEL MEMBER SHALL BE ATTACHED CONTINUOUSLY TO A MINIMUM OF FOUR POSTS AND A MAXIMUM OF EIGHT (EXCEPT AT ABUTMENTS).

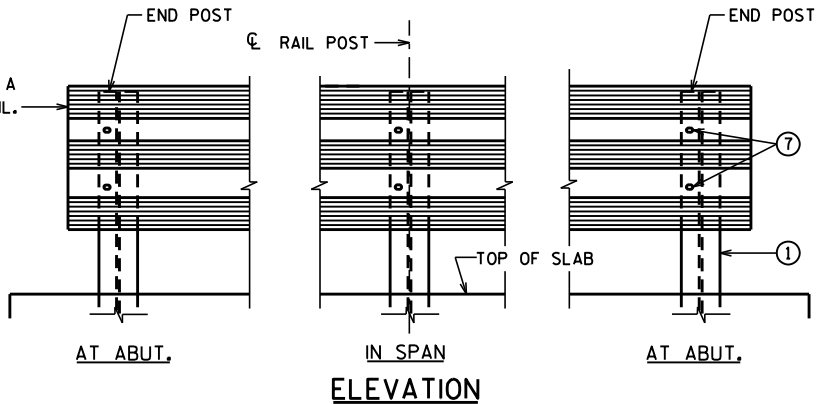
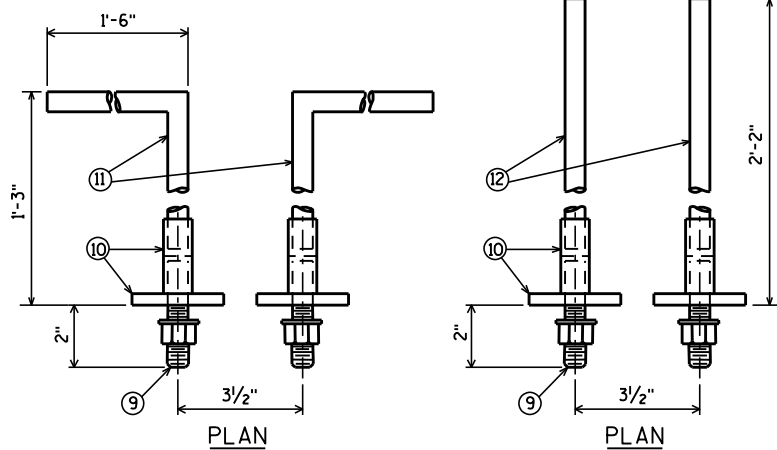
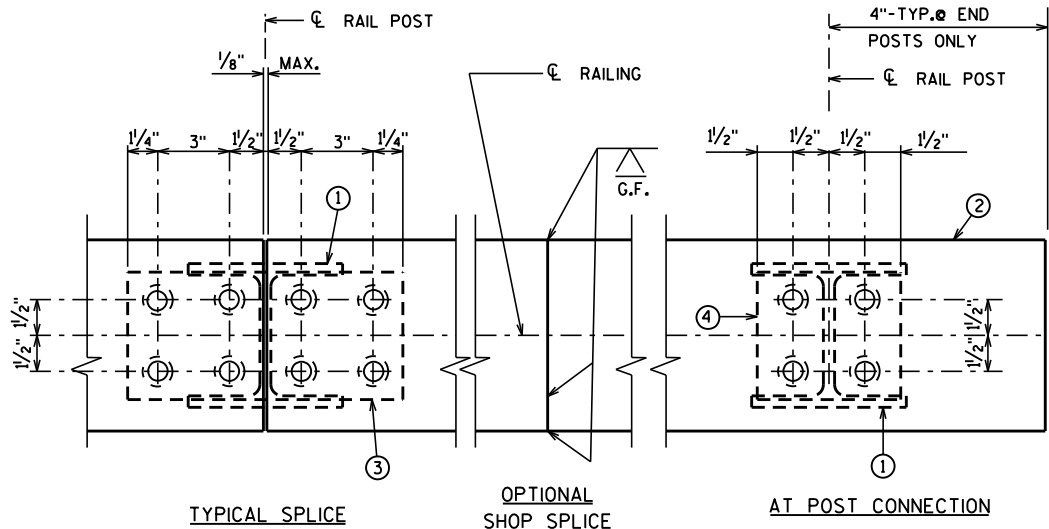
**SECTION THRU RAILING**

- Ⓐ SEAL TOP & VERT. EDGES OF SHIMS, VERT. ADJUSTMENT PLATES, AND POST TO GIRDER CONTACT AREAS WITH NON-STAINING GRAY BITUMINOUS JOINT SEALER.

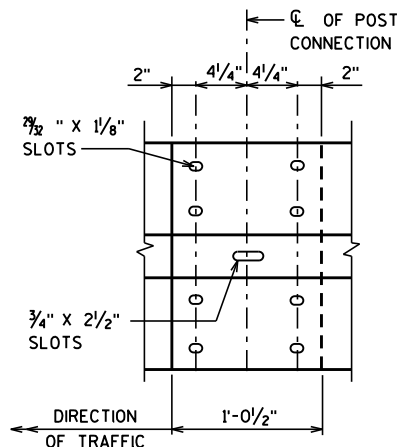
**POST SHIM**

(14 PER POST)

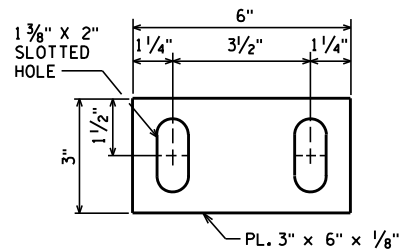
AT END POSTS, RAIL MEMBER SHALL HAVE PROVISIONS FOR A SPLICE TO A THREE BEAM RAIL.

**CHANNEL MEMBER DETAILS****ANCHOR DETAILS**

ANCHORS MAY BE FABRICATED IN A CAGE IF OPTED BY THE MFG'R.

**RAIL MEMBER SPLICE**

$\frac{5}{8}$ " DIA. BUTTON HEAD OVAL SHOULDER BOLTS WITH HEX. NUTS AT ALL SLOTS.

**RAIL POST VERTICAL ADJUSTMENT PLATE**

(1 PER POST)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-14-217			
DRAWN BY		BRE	PLANS CK'D. KRO
RAILING STEEL TYPE W		SHEET 9 OF 9	

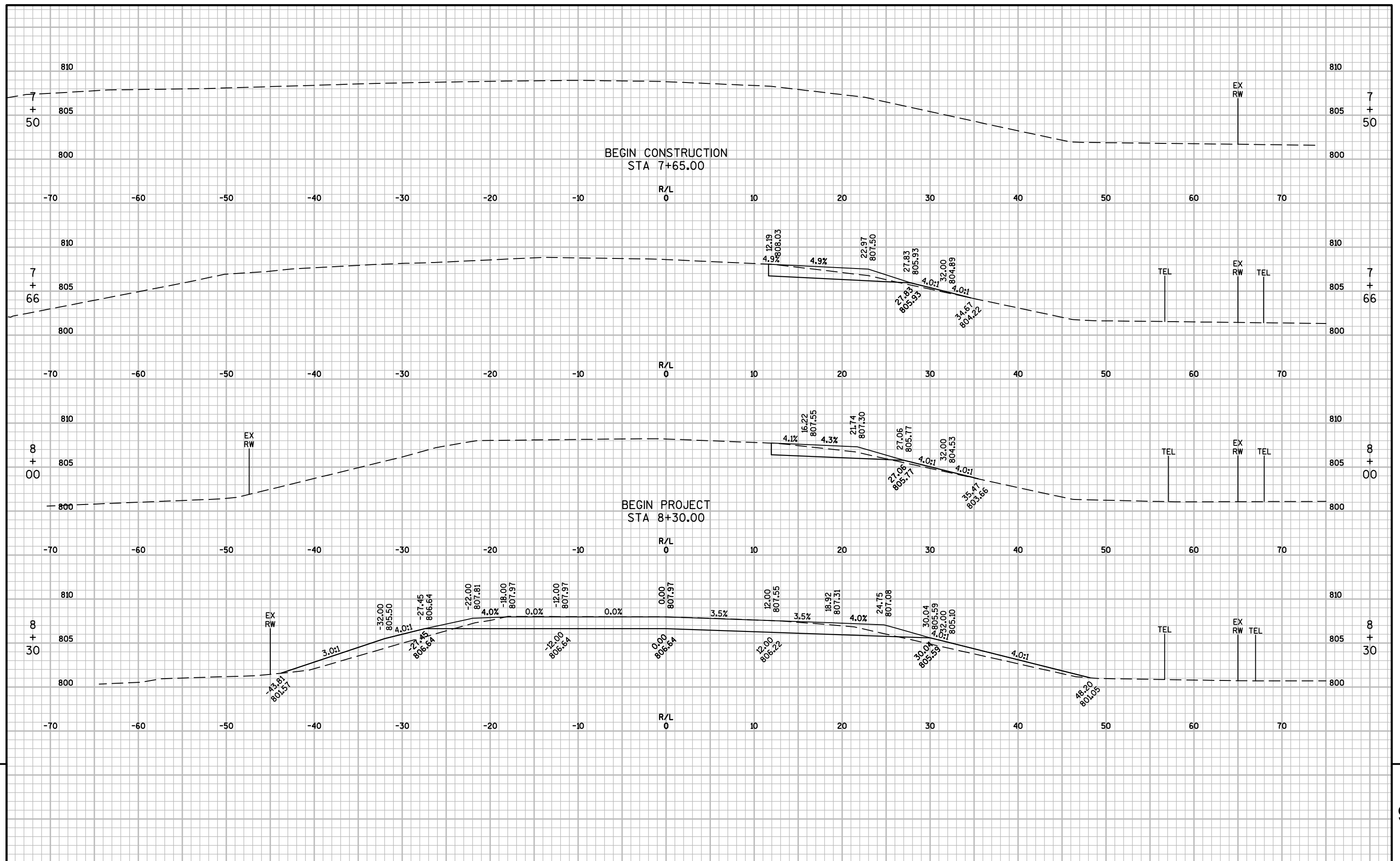
CTH KW - WEST EARTHWORK DETAIL

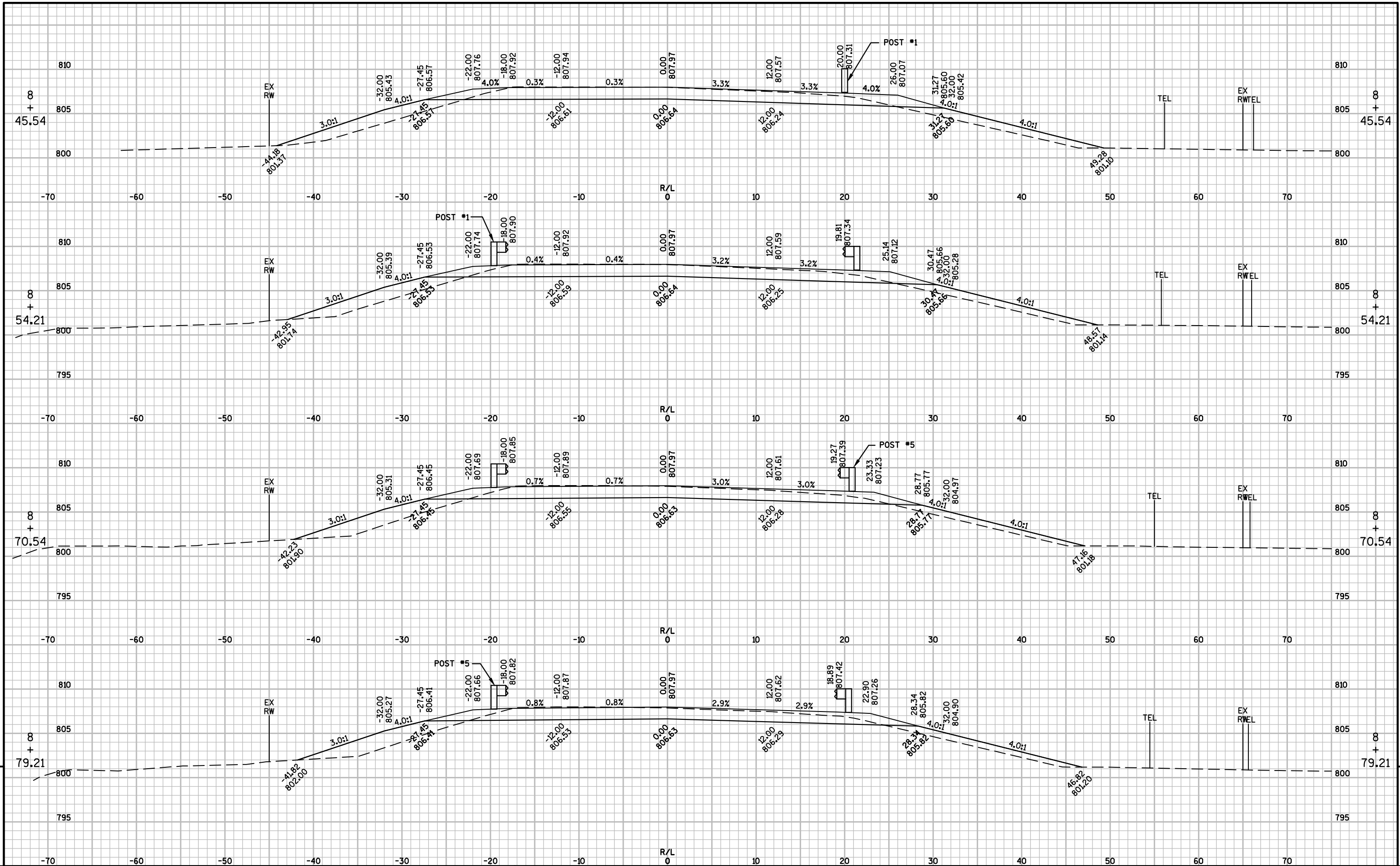
STATION	AREA (SF)			INCREMENTAL VOLUME (CY)			CUMULATIVE VOLUME (CY)		
	CUT	SALV / UNUSED PAVT MATERIAL	FILL	CUT	SALV / UNUSED PAVT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
							1.00	1.25	
				NOTE 1	NOTE 2		NOTE 1		
7+65.9	12	0	1	0	0	0	0	0	0
8+00.0	12	0	1	15	0	1	15	2	13
8+30.0	12	0	1	13	0	1	28	4	24
8+30.0	58	8	25	0	0	0	28	4	24
8+45.5	56	8	39	33	4	18	61	27	29
8+54.2	55	9	37	18	3	12	78	42	29
8+70.5	53	9	35	32	5	22	111	69	29
8+79.2	52	9	37	17	3	12	127	84	29
8+95.5	51	9	30	31	5	20	158	109	29
9+04.2	51	9	15	16	3	7	175	118	34
9+23.7	52	9	4	37	6	7	212	126	56
9+32.3	51	9	3	17	3	1	228	128	68
9+50.0	49	8	4	33	5	2	261	130	93
9+77.0	20	8	0	35	8	2	296	133	117

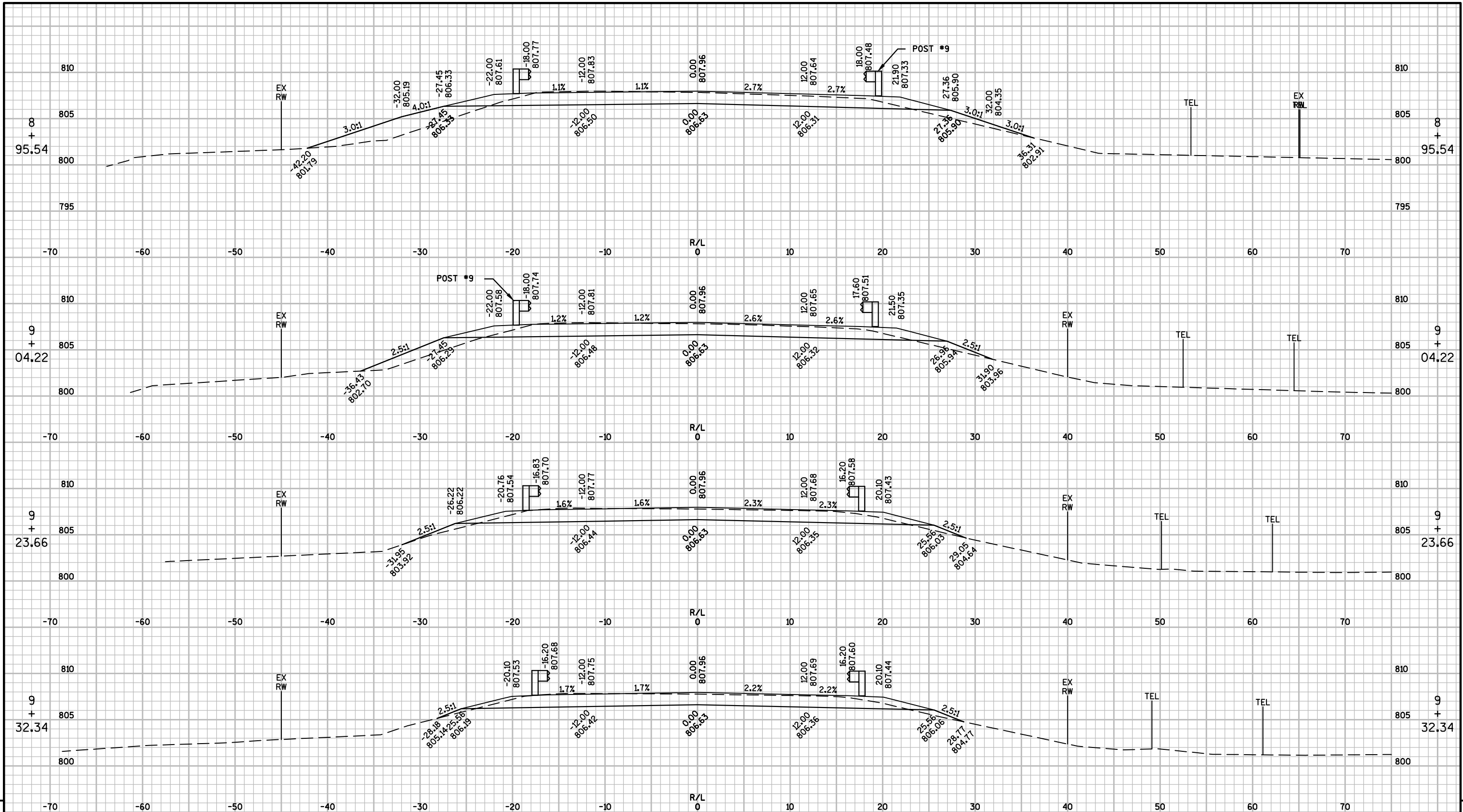
CTH KW - EAST EARTHWORK DETAIL

STATION	AREA (SF)			INCREMENTAL VOLUME (CY)			CUMULATIVE VOLUME (CY)		
	CUT	SALV / UNUSED PAVT MATERIAL	FILL	CUT	SALV / UNUSED PAVT MATERIAL	FILL	CUT	EXPANDED FILL	MASS ORDINATE
							1.00	1.25	
				NOTE 1	NOTE 2		NOTE 1		
10+23.0	17	7	1	0	0	0	0	0	0
10+50.0	52	7	16	34	6	8	34	10	17
10+67.7	54	7	12	35	4	9	69	22	36
10+76.3	55	8	12	18	2	4	86	26	47
10+95.8	56	8	16	40	5	10	126	39	69
11+04.5	57	8	19	18	2	6	144	46	77
11+20.8	58	7	20	34	4	12	179	61	92
11+29.5	58	7	22	19	2	7	197	70	100
11+45.8	59	7	25	35	4	14	233	87	113
11+54.5	60	7	24	19	2	8	252	97	120
11+70.0	62	6	20	35	4	13	287	113	136
11+70.0	27	0	20	0	0	0	287	113	136
12+00.0	27	0	15	30	0	19	317	137	142
12+25.0	26	0	9	25	0	11	342	151	153
12+34.0	17	0	7	7	0	3	349	155	157

NOTE 1: CUT INCLUDES SALVAGED / UNUSABLE PAVEMENT VOLUME.
NOTE 2: SALVAGED / UNUSABLE PAVEMENT MATERIAL NOT SHOWN IN CROSS SECTIONS.

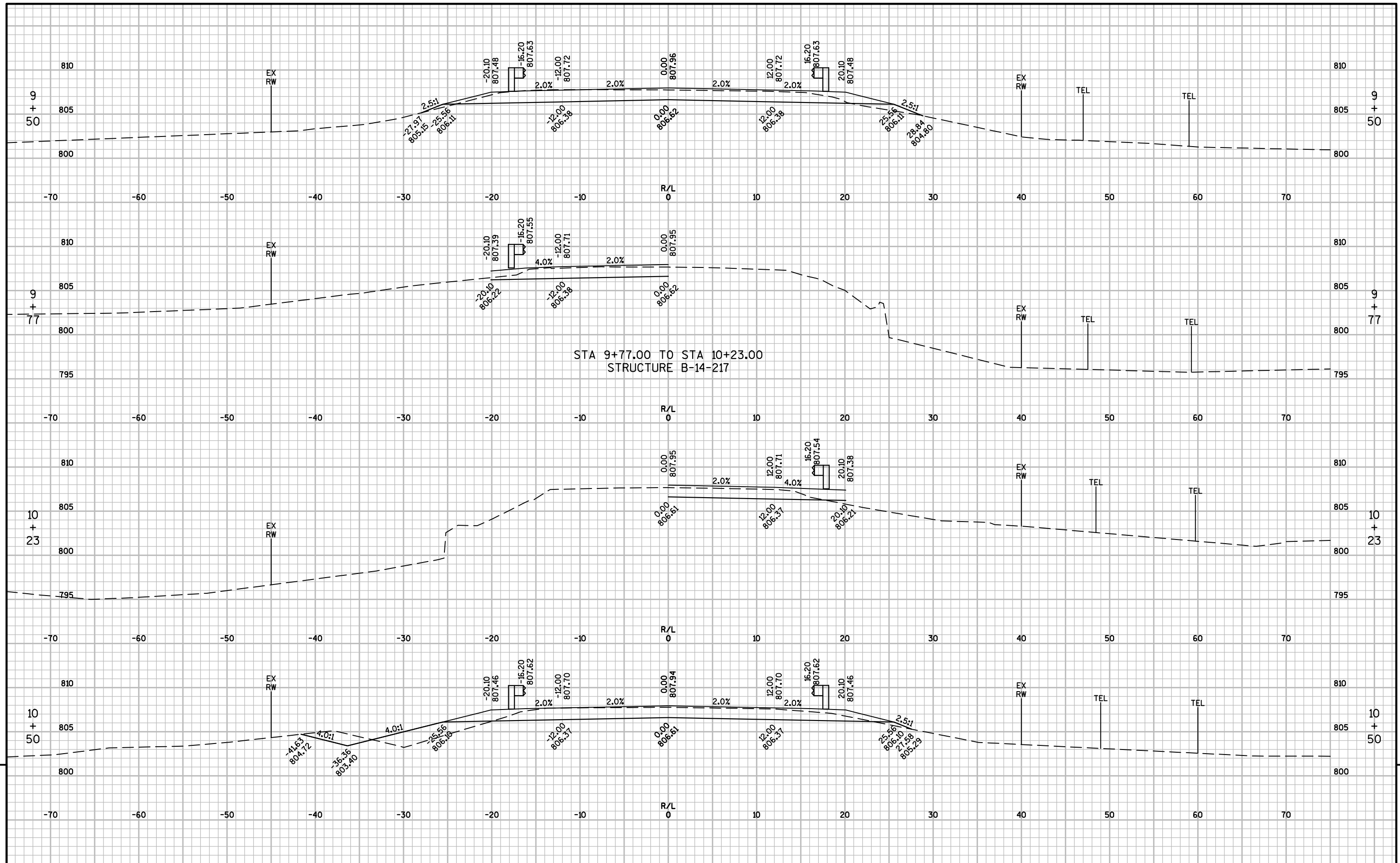


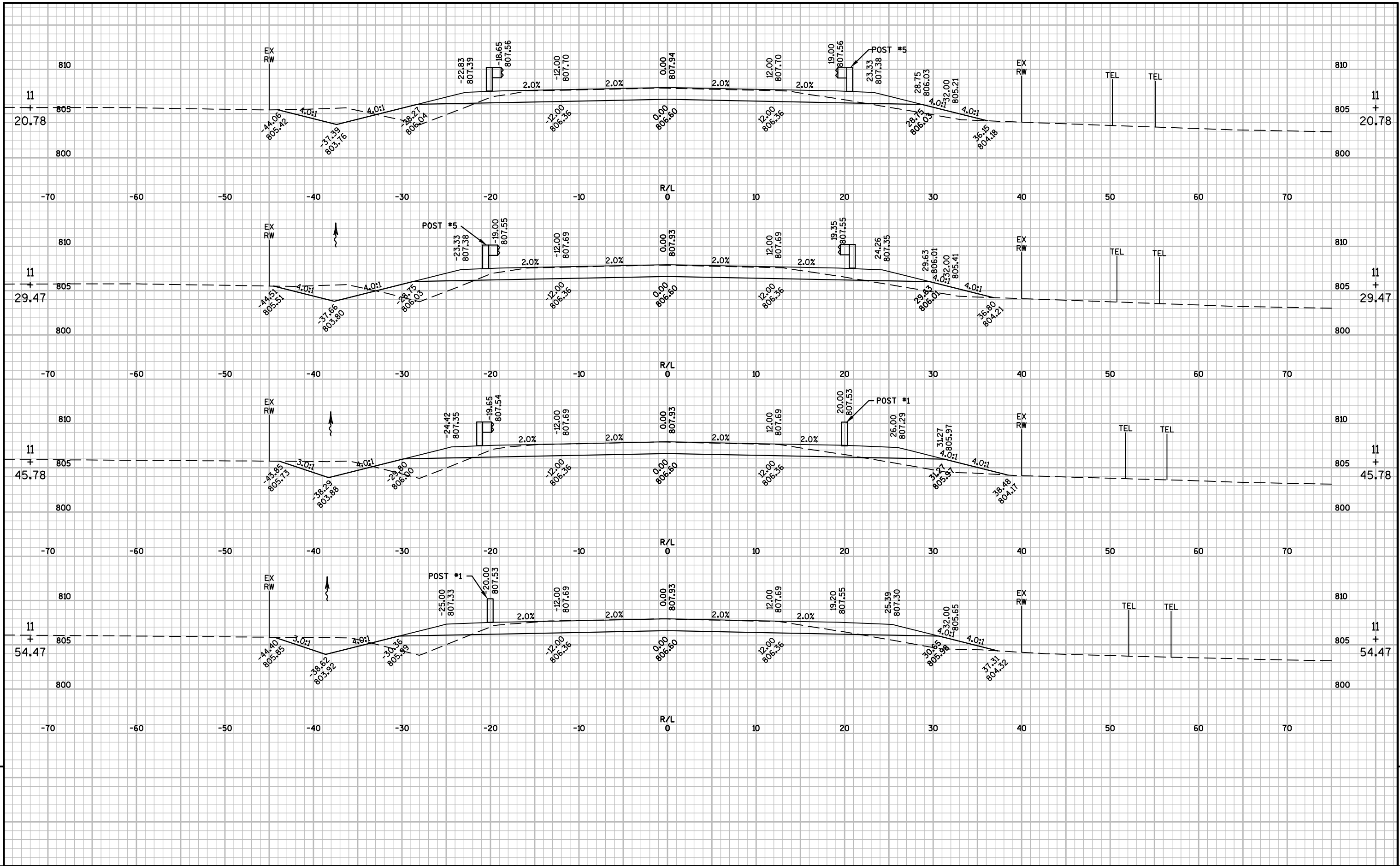


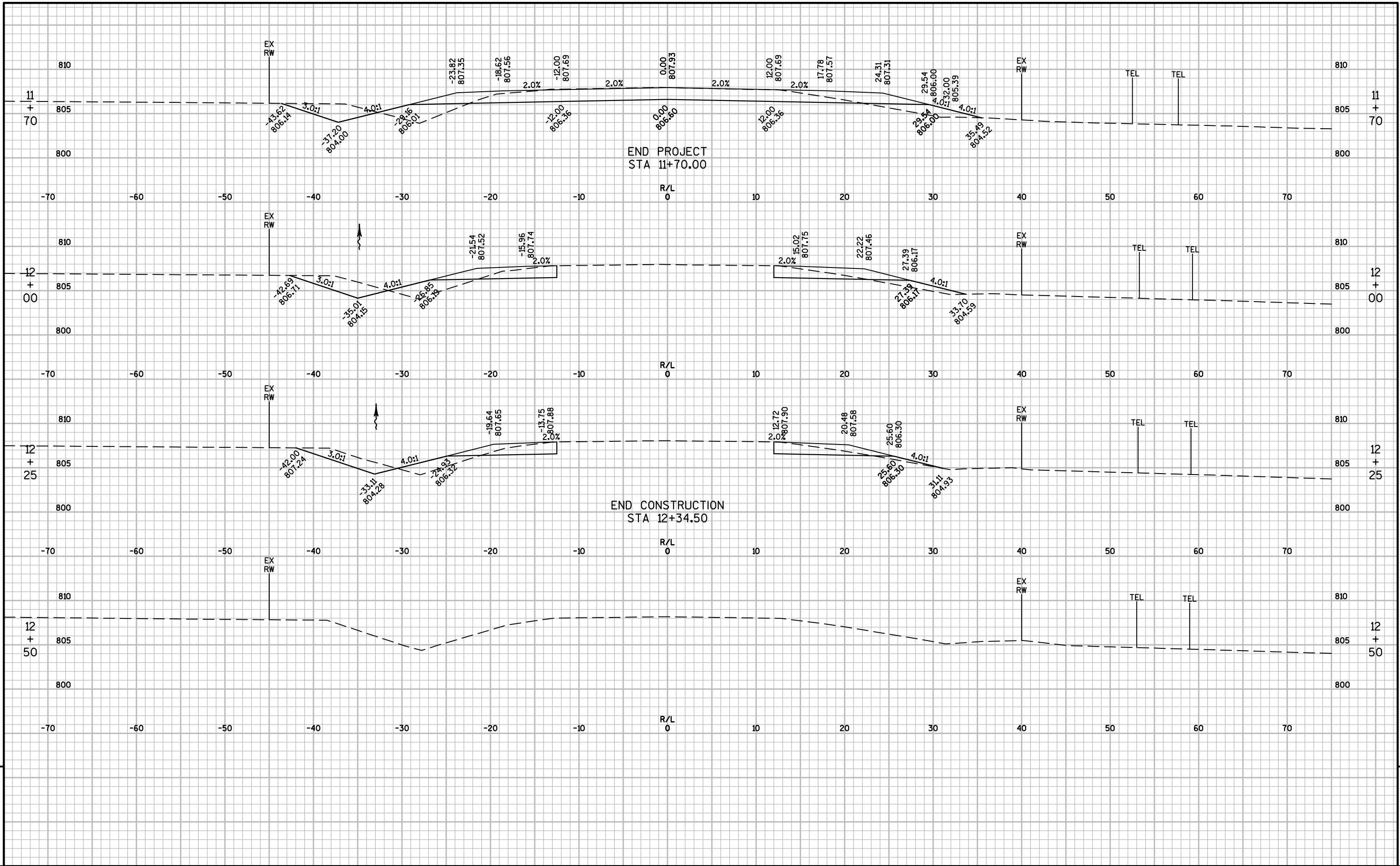


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