









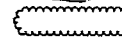








Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 8	Computer Earthwork Data
Section No. 9	Cross Sections

DESIGN DESIGNATION

A.A.D.T. 2015	=	11,900
A.A.D.T. 2035	=	16,000
D.H.V.	=	1,780
D.D.	=	58/42
T.	=	5.6%
DESIGN SPEED	=	50 MPH
ESALS	=	2,321,400

CONVENTIONAL SYMBOLS

COUNTY LINE	
CORPORATE LIMITS	
PROPERTY LINE	
LIMITED EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
FENCE	
GUARD RAIL	
SLOPE INTERCEPT	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
MARSH AREA	
WOODED OR SHRUB AREA	
STREAM OR WATER EDGE	
BUSH	
PINE TREE	(SIZE) 
TREE	(SIZE) 
TRAFFIC SIGNAL CONTROL CABINET	
TRAFFIC SIGNAL	
TRAFFIC SIGNAL MAST-ARM	
TRAFFIC SIGNAL WITH LIGHT	
EXISTING PULL BOX	
BOLLARD	

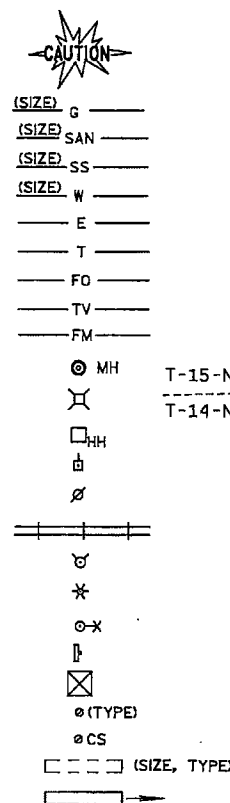
COMBUSTIBLE FLUIDS
UNDERGROUND UTILITIES
GAS
SANITARY SEWER
STORM SEWER
WATER
ELECTRIC
TELEPHONE
FIBER OPTIC
CABLE TELEVISION
FORCE MAIN

MANHOLE
UTILITY PEDESTAL
FIBER OPTIC HAND HOLE
POWER POLE
TELEPHONE POLE

RAILROAD
HYDRANT
LIGHT POLE

RAILROAD SIGNAL
SIGN

TRANSMISSION TOWER
VALVE
CURB STOP
EXISTING CULVERT
PROPOSED CULVERT
(Box or Pipe)



PLAN OF PROPOSED IMPROVEMENT

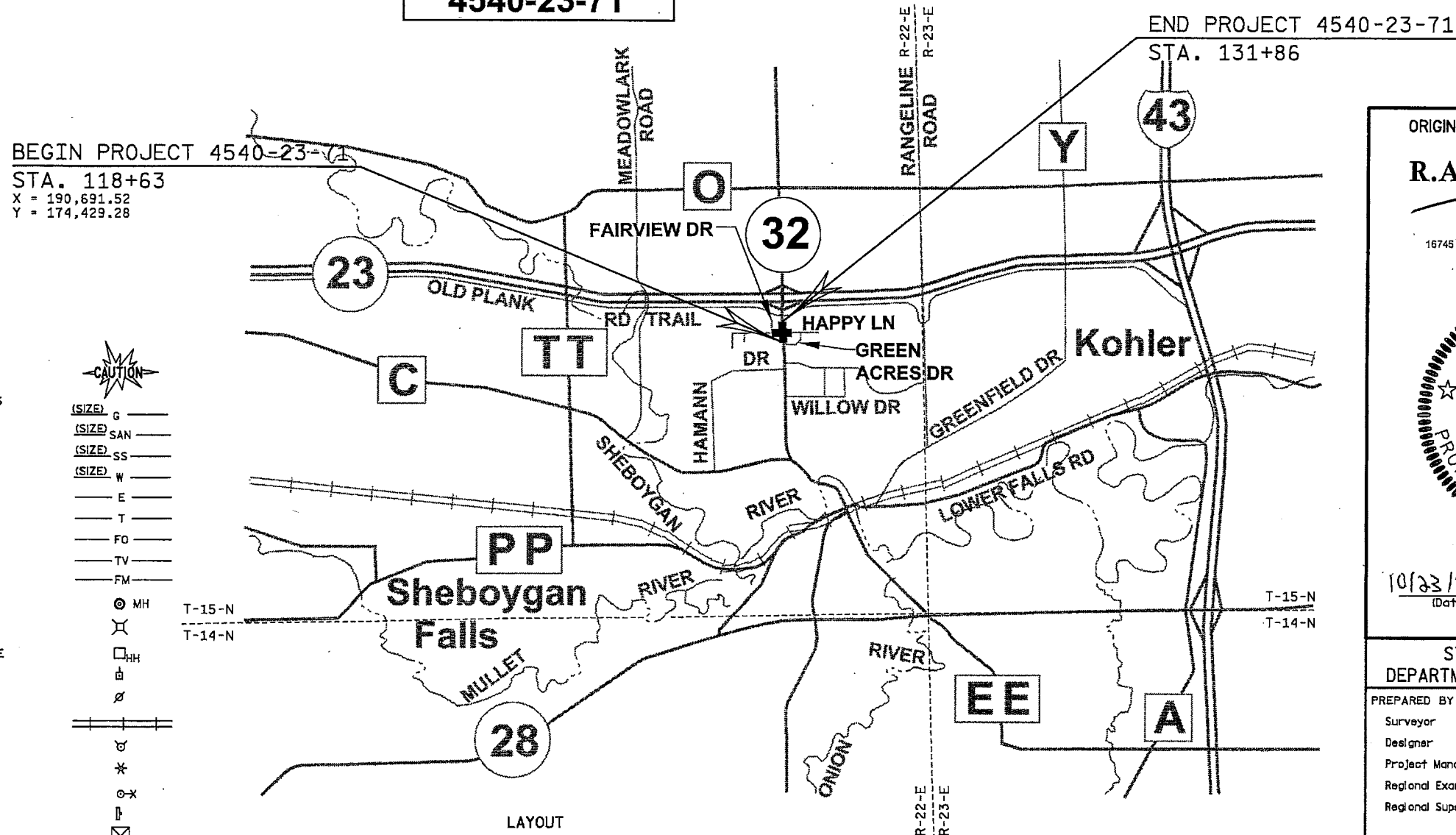
CITY OF SHEBOYGAN FALLS

STH 32 & HAPPY LANE INTERSECTION

STH 32

SHEBOYGAN COUNTY

STATE PROJECT NUMBER
4540-23-71



LAYOUT

SCALE 0 0.5 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.251 MI.

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY
COORDINATE SYSTEM (WCCS), SHEBOYGAN COUNTY, NAD83 (1997).

VERTICAL DATUM: NAVD88 (1991)

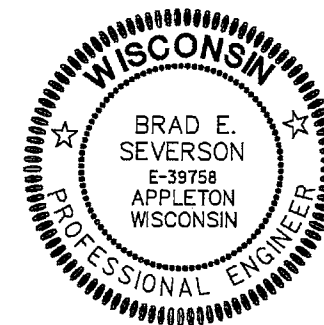
STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
4540-23-71		

ORIGINAL PLANS PREPARED BY

R.A. Smith National

Beyond Surveying and Engineering

16745 W. Bluemound Road, Brookfield WI 53005
262-781-1000 Fax 262-781-8466
www.rasmithnational.com



10/23/2014 Brad Lewis
(Date) (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	WISDOT
Designer	R.A. SMITH NATIONAL (DMS/BES)
Project Manager	PAUL BRAUER
Regional Examiner	
Regional Supervisor	ROBERT WAGNER

APPROVED FOR THE DEPARTMENT

DATE: 10/24/2014 Paul K. Evans
(Signature)

FILE NAME : K:\1102725\CADD\CIVIL3D\45402371\SHEETSP\PLAN\010101_T1.DWG

PLOT DATE : 10/23/2014 10:41 AM

PLOT BY : BECKENDORF, BANDY PLOT NAME :

WISDOT/CADDS SHEET 10

GENERAL NOTES

- 1

THE LOCATIONS OF EXISTING UTILITY INSTALLATIONS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS IN THE AREA THAT ARE NOT SHOWN. THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK.
- 2

SEE SUBSURFACE EXPLORATION REPORTS FOR SOIL BORING INFORMATION. REPORTS ARE AVAILABLE FROM THE WISDOT NE REGION BY CONTACTING PAUL BRAUER, PROJECT MANAGER, PHONE (920) 492-0135
- 3

THE EXACT LOCATION OF PRIVATE ENTRANCES AND DRIVEWAYS IS TO BE DETERMINED IN THE FIELD BY THE ENGINEER.
- 4

ALL OPENINGS OF HOLES BELOW SUBGRADE RESULTING FROM REMOVALS OR ABANDONMENTS SHALL BE BACKFILLED WITH GRANULAR BACKFILL.
- 5

THE CONTRACTOR'S PAVING OPERATIONS SHALL BE CONSISTENT WITH THE PLAN TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING, TURNING, PASSING OR PARKING LANE.
- 6

PRIOR TO ORDERING DRAINAGE PIPES AND STRUCTURES, THE CONTRACTOR SHALL FIELD VERIFY RELATED DRAINAGE INFORMATION IN THE PLANS AND PROVIDE DOCUMENTATION TO THE ENGINEER IN ACCORDANCE WITH THE SPECIFICATIONS.

ORDER OF SECTION 2 SHEETS

- PROJECT OVERVIEW
- TYPICAL SECTIONS
- CONSTRUCTION DETAILS
- PAVEMENT DETAILS
- STORM SEWER AND EROSION CONTROL PLAN
- EXISTING SIGNING PLAN
- PERMANENT SIGNING
- PAVEMENT MARKING PLAN
- LIGHTING
- TRAFFIC CONTROL PLAN
- DETOUR
- ALIGNMENT PLAN

DESIGNER

R.A.SMITH NATIONAL, INC
100 WEST LAWRENCE STREET, SUITE 412
APPLETON, WI 54911
MR. BRAD SEVERSON, P.E.
PROJECT ENGINEER
(920) 731-8397, EXT. 3410
brad.severson@rasmithnational.com

DNR LIAISON

WISCONSIN DEPT OF NATURAL RESOURCES
DNR NORTHEAST REGIONAL HEADQUARTERS
2984 SHAWANO AVE
GREEN BAY, WI 54313
JAY SCHIEFELBEIN
(920) 662-5130
jeremiah.schiefelbein@wisconsin.gov

UTILITY CONTACTS

JOEL TAUSCHEK
SHEBOYGAN FALLS UTILITIES - ELECTRIC
375 BUFFALO STREET
PO BOX 186
SHEBOYGAN FALLS, WI 53085
(920) 467-7900
joel@shebfalls.com

CHARLES BARTELT
AT&T WISCONSIN - COMMUNICATION LINE
70 E DIVISION STREET
FOND DU LAC, WI 54935
(920) 929-1013
cb1461@att.com

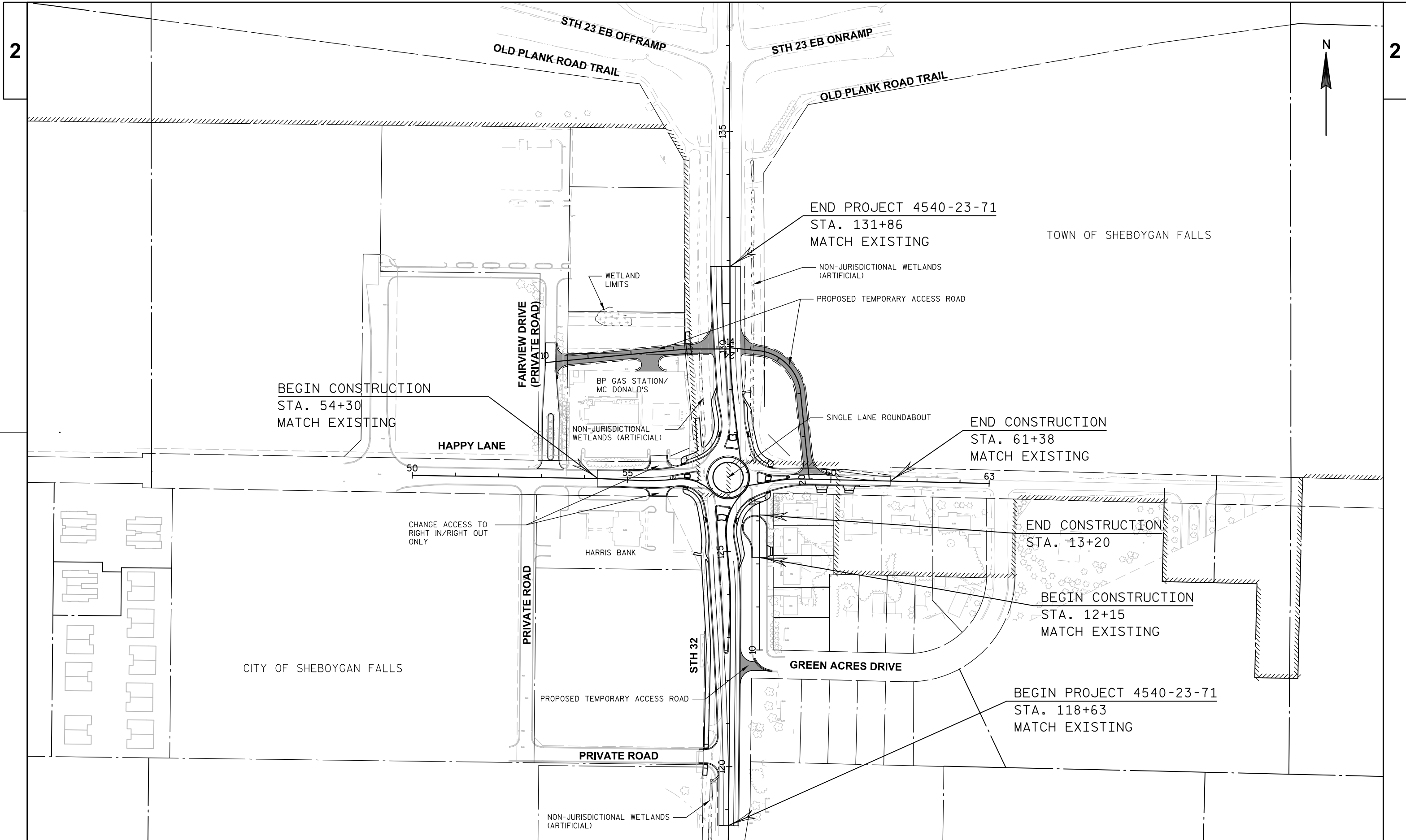
TOM HARYCKI
CHARTER COMMUNICATIONS - COMMUNICATION LINE
2312 CONTINENTAL DRIVE
WEST BEND, WI 53095
(262) 306-8756 EXT. 20702
tharycki@chartercom.com

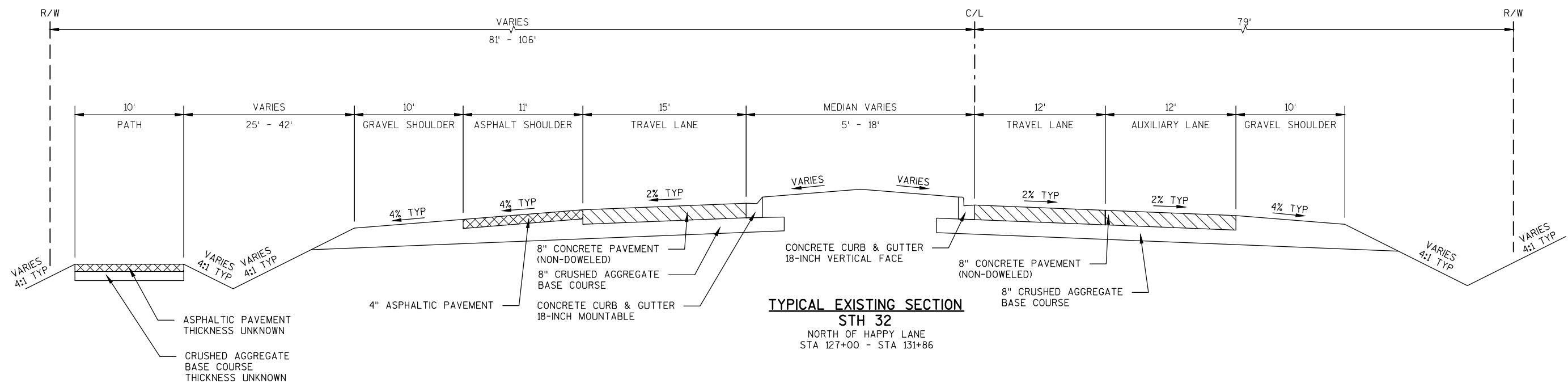
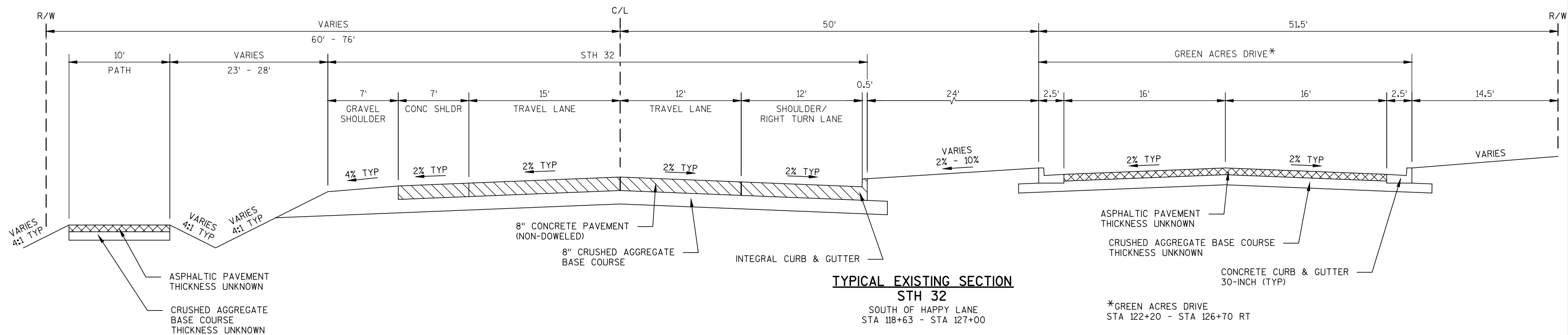
MIKE LOWTHER
WISCONSIN PUBLIC SERVICE CORPORATION - GAS/PETROLEUM
933 S WILDWOOD AVE
SHEBOYGAN, WI 53081
(920) 451-3743
mllowther@wisconsinpublicservice.com

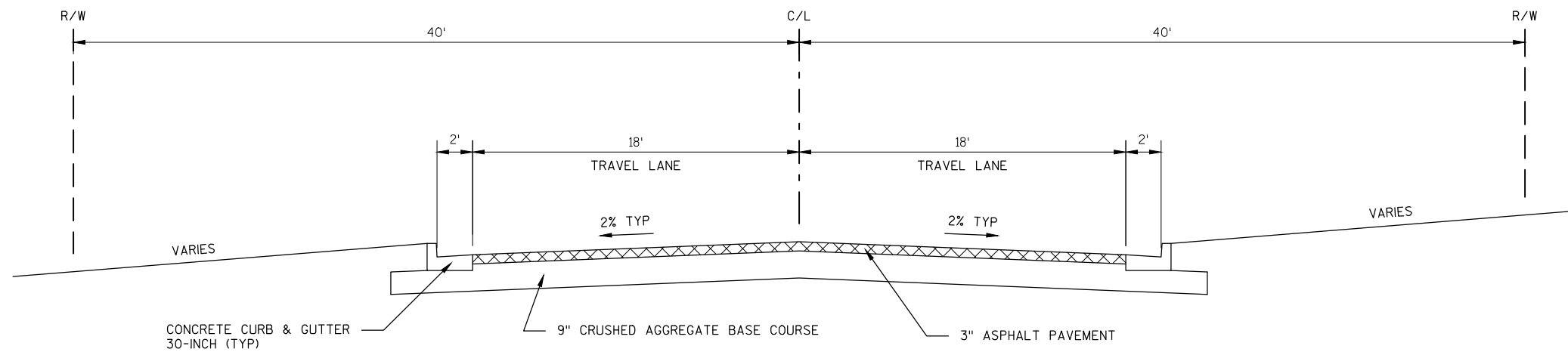
JERRY BENZSCHAWEL
SHEBOYGAN FALLS UTILITIES - SEWER/WATER
111 HAMANN DRIVE
SHEBOYGAN FALLS, WI 53085
(920) 467-7901 EXT. 301
920-980-7817 (MOBILE)



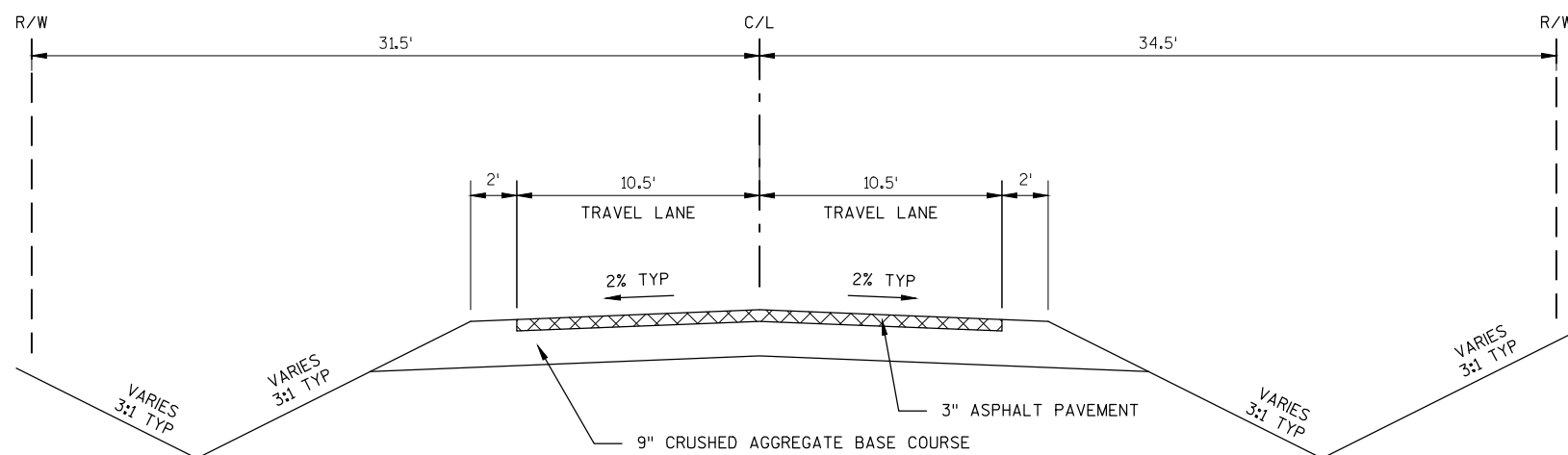
Dial 811 or (800) 242-8511
www.DiggersHotline.com



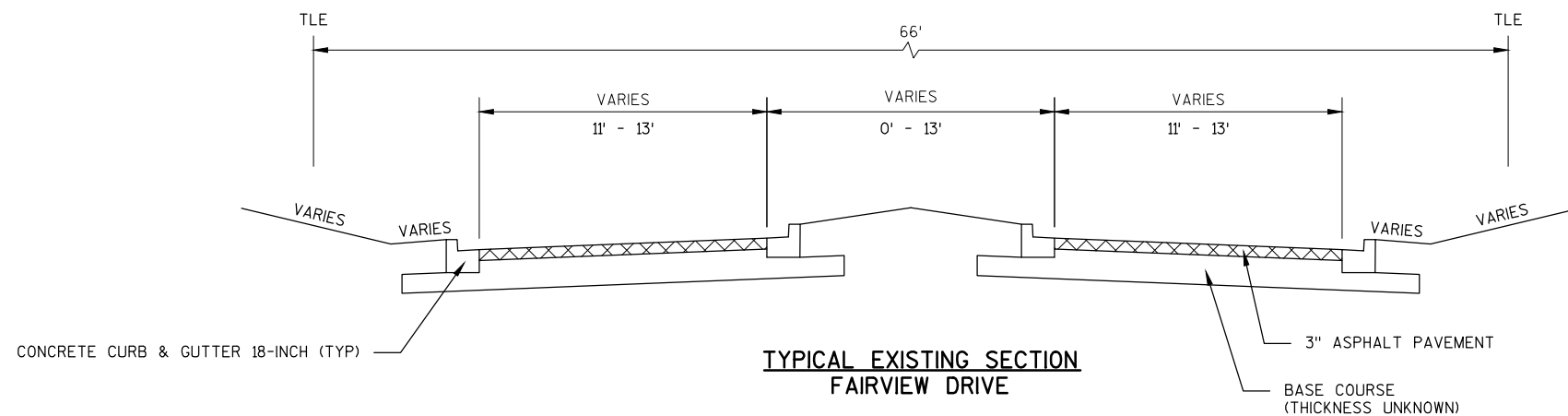




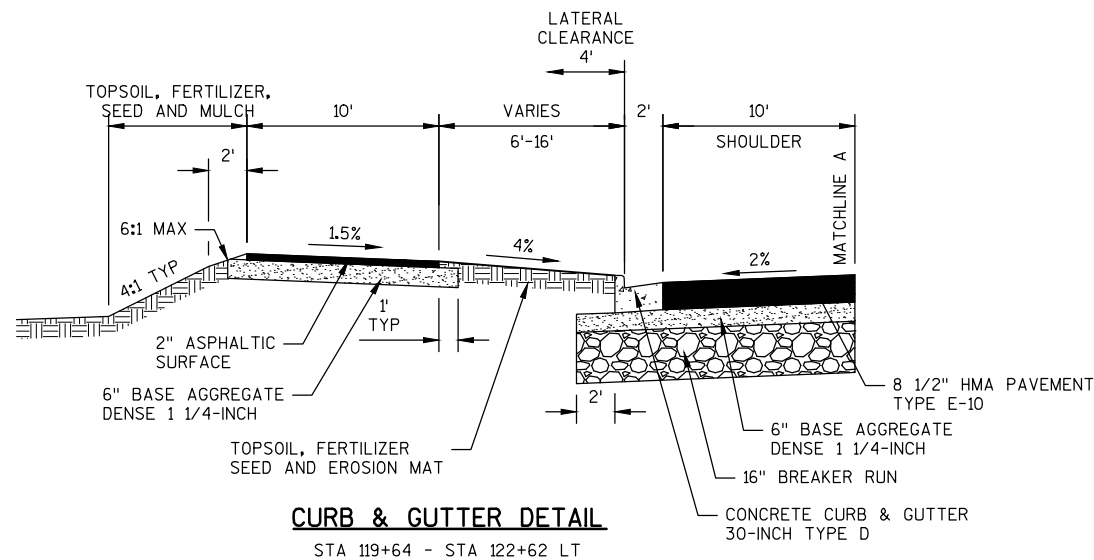
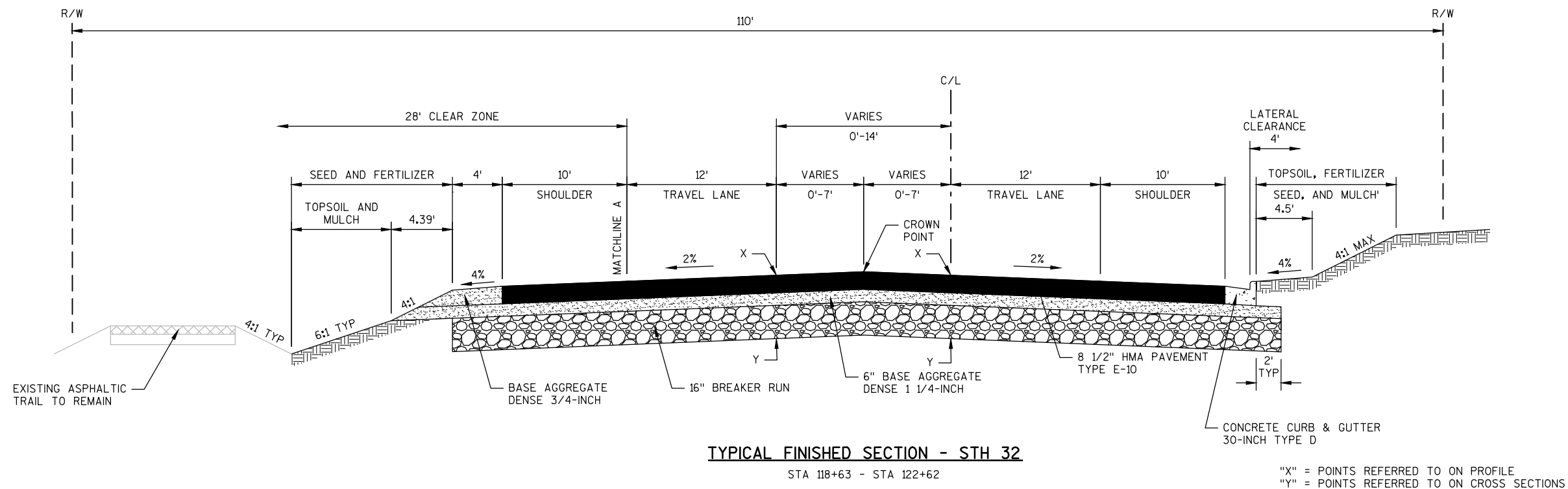
TYPICAL EXISTING SECTION
HAPPY LANE
 STA 54+30 - STA 57+50



TYPICAL EXISTING SECTION
HAPPY LANE
 STA 57+50 - STA 61+38

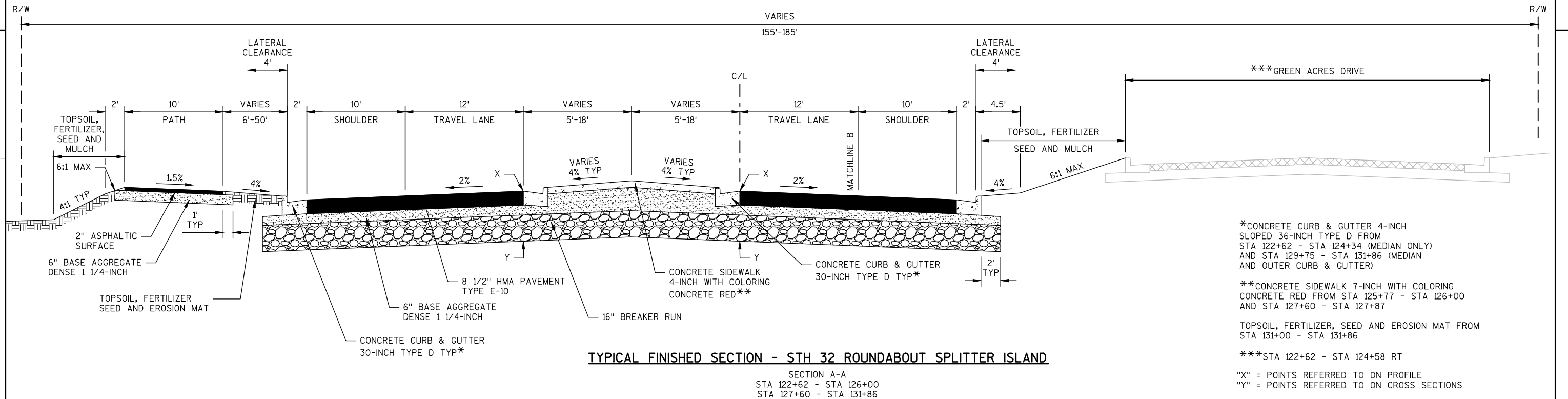


TYPICAL EXISTING SECTION
FAIRVIEW DRIVE



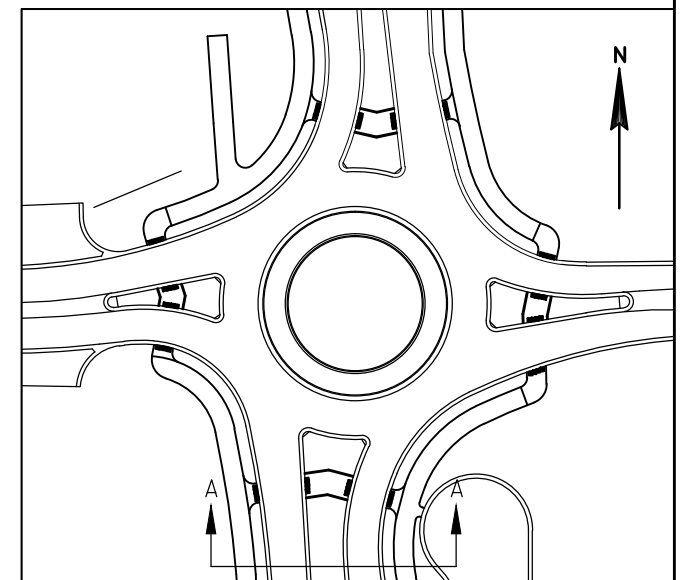
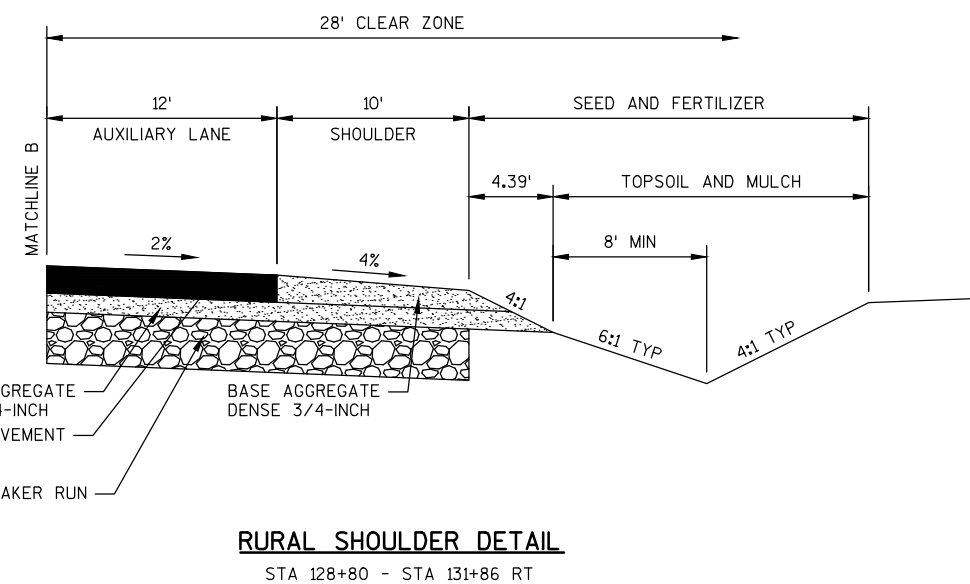
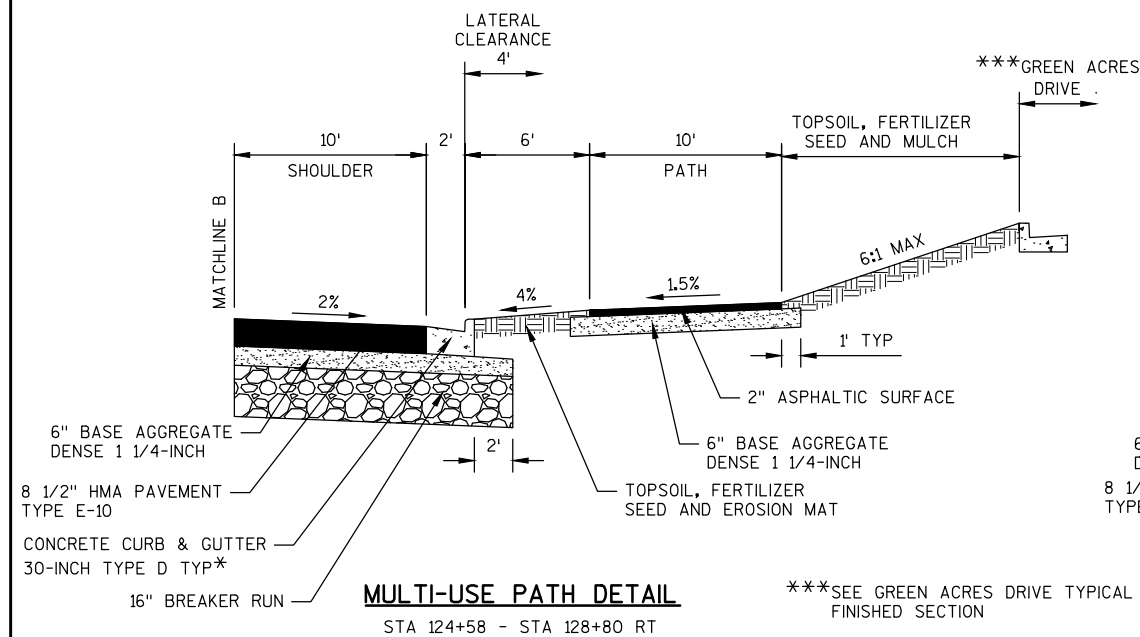
HMA PAVEMENT TYPE E-10 SHALL BE CONSTRUCTED WITH THE FOLLOWING LAYERS AND GRADATIONS:

THICKNESS	LAYERS	NOM MAX SIZE GRADATION	ASPHALTIC MATERIAL
8 1/2-INCH	ONE 2" UPPER LAYER TWO 3 1/4" LOWER LAYERS	12.5mm 19.0mm	PG64-28 PG64-28



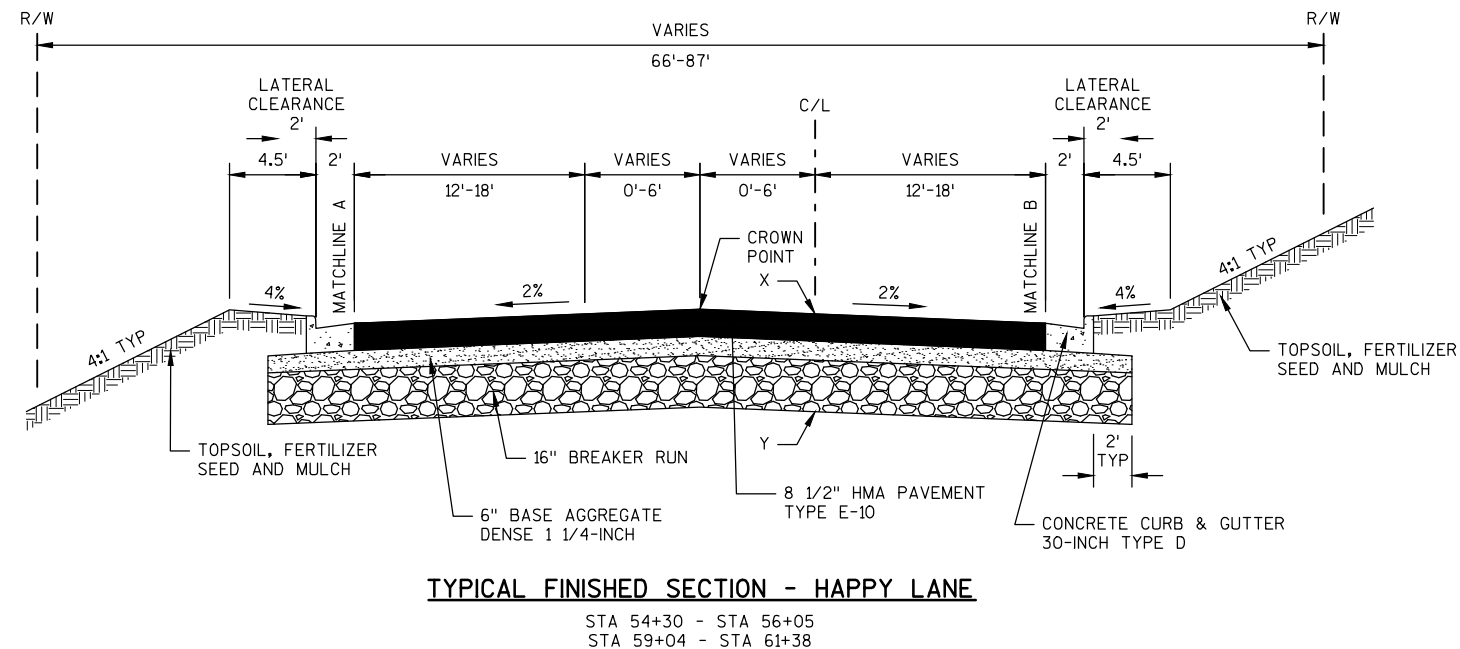
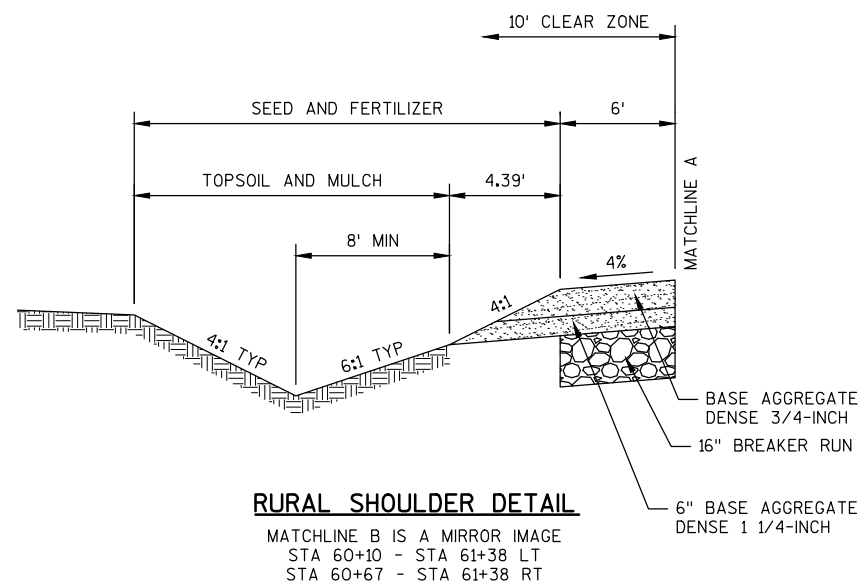
HMA PAVEMENT TYPE E-10 SHALL BE CONSTRUCTED WITH THE FOLLOWING LAYERS AND GRADATIONS:

THICKNESS	LAYERS	NOM MAX SIZE GRADATION	ASPHALTIC MATERIAL
8 1/2-INCH	ONE 2" UPPER LAYER TWO 3 1/4" LOWER LAYERS	12.5mm 19.0mm	PG64-28 PG64-28

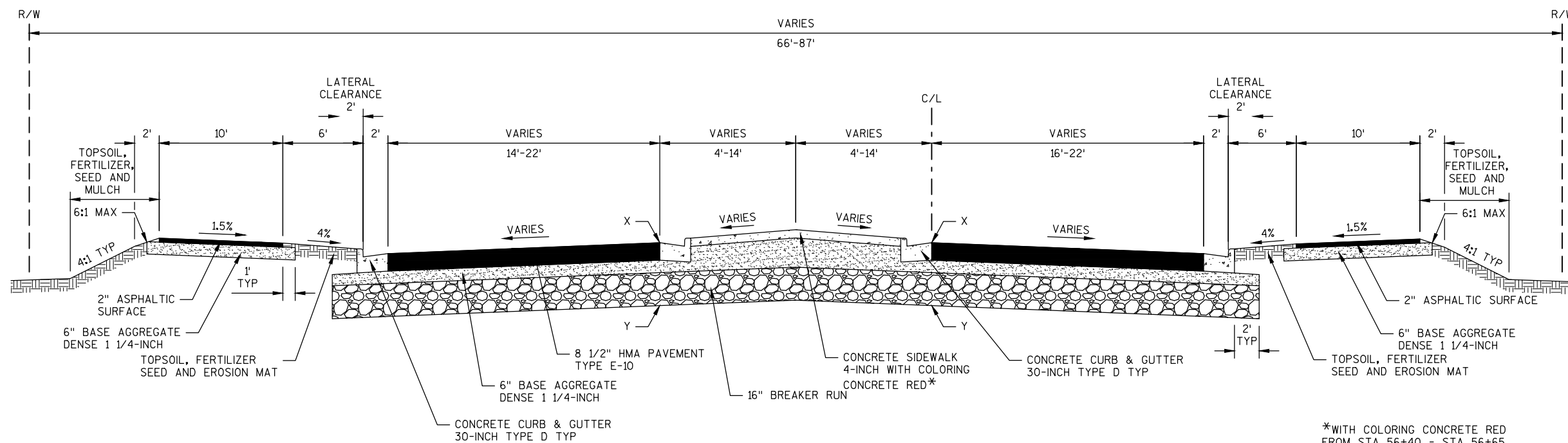
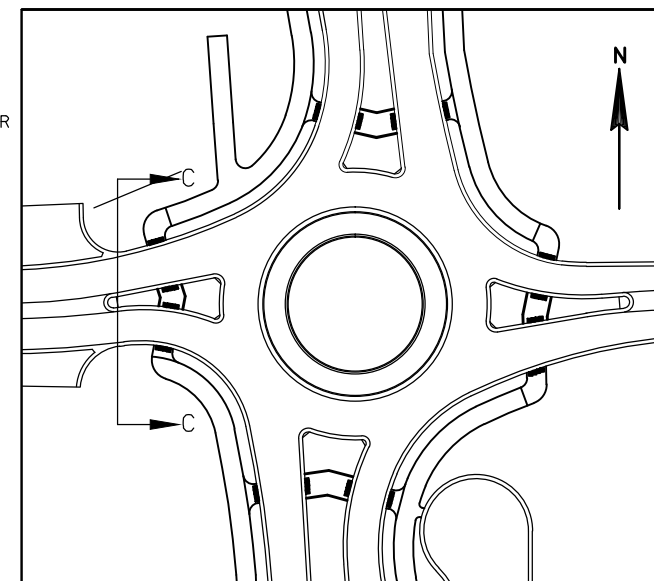




HMA PAVEMENT TYPE E-10 SHALL BE CONSTRUCTED WITH THE FOLLOWING LAYERS AND GRADATIONS:



"X" = POINTS REFERRED TO ON PROFILE
 "Y" = POINTS REFERRED TO ON CROSS SECTIONS



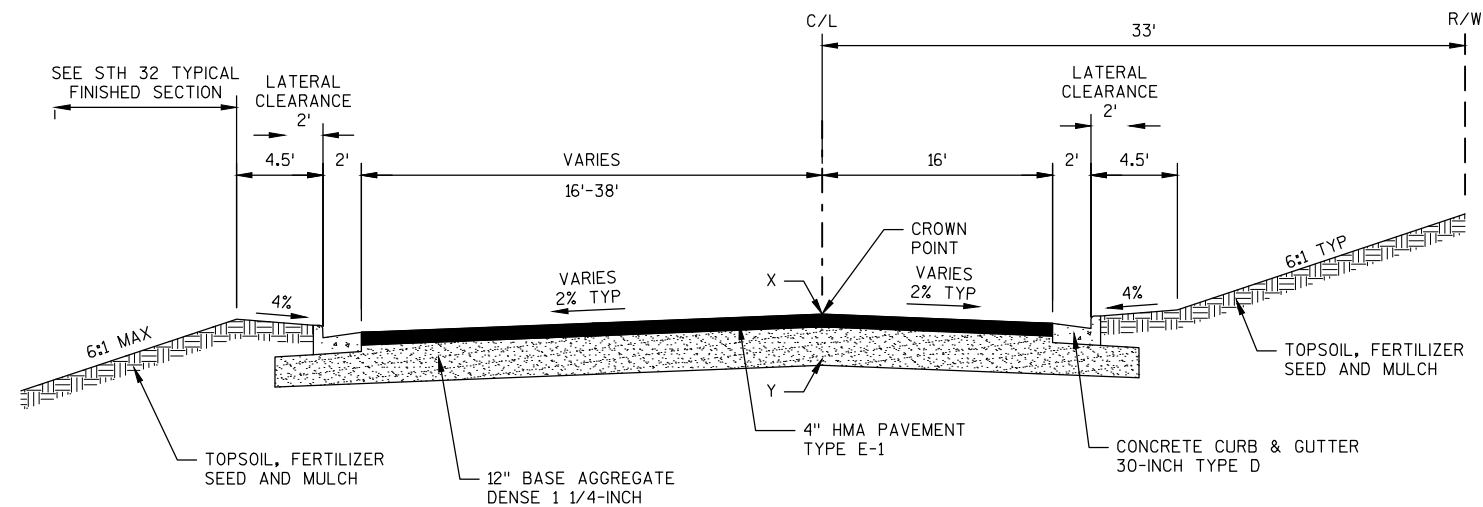
*WITH COLORING CONCRETE RED
 FROM STA 56+40 - STA 56+65
 AND STA 58+28 - STA 58+53
 "X" = POINTS REFERRED TO ON PROFILE
 "Y" = POINTS REFERRED TO ON CROSS SECTIONS

HMA PAVEMENT TYPE E-10 SHALL BE CONSTRUCTED WITH THE FOLLOWING LAYERS AND GRADATIONS:

THICKNESS	LAYERS	NOM MAX SIZE GRADATION	ASPHALTIC MATERIAL
8 1/2-INCH	ONE 2" UPPER LAYER TWO 3 1/4" LOWER LAYERS	12.5mm 19.0mm	PG64-28 PG64-28

2

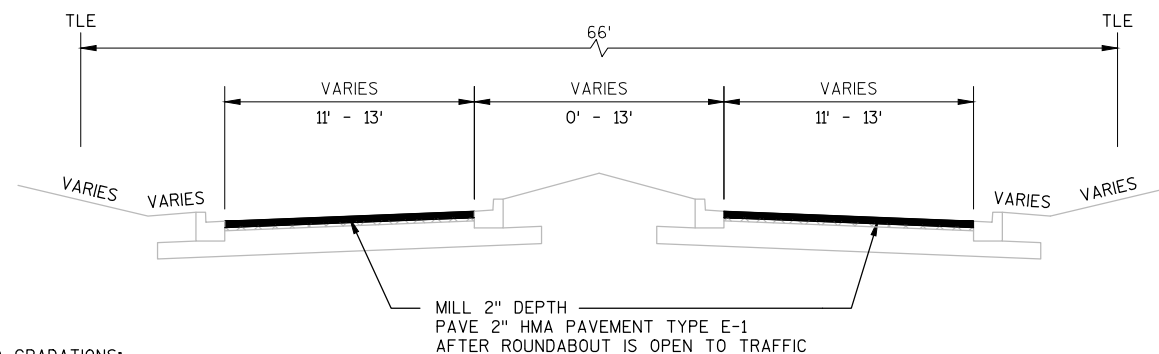
2



TYPICAL FINISHED SECTION - GREEN ACRES DRIVE

STA 12+15 - STA 13+20

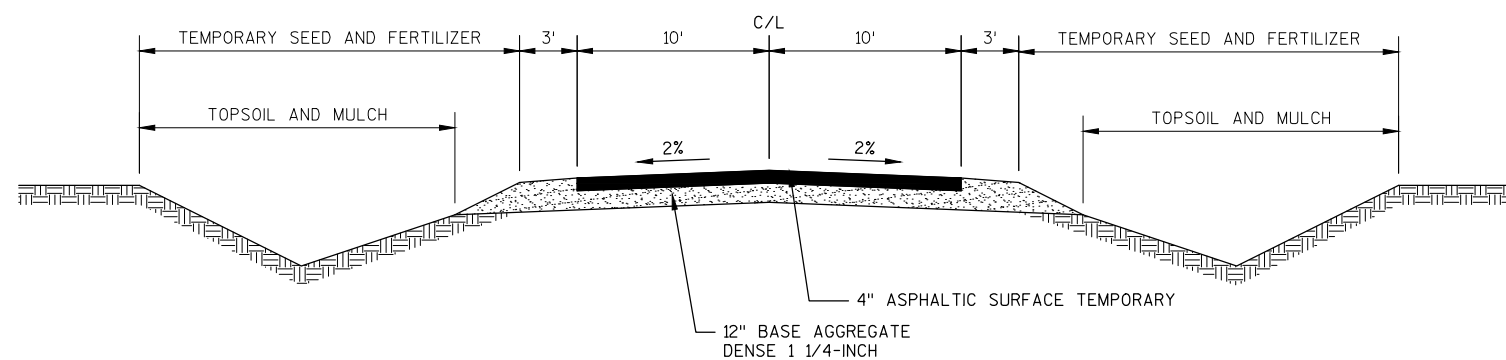
"X" = POINTS REFERRED TO ON PROFILE
 "Y" = POINTS REFERRED TO ON CROSS SECTIONS



TYPICAL FINISHED SECTION
FAIRVIEW DRIVE

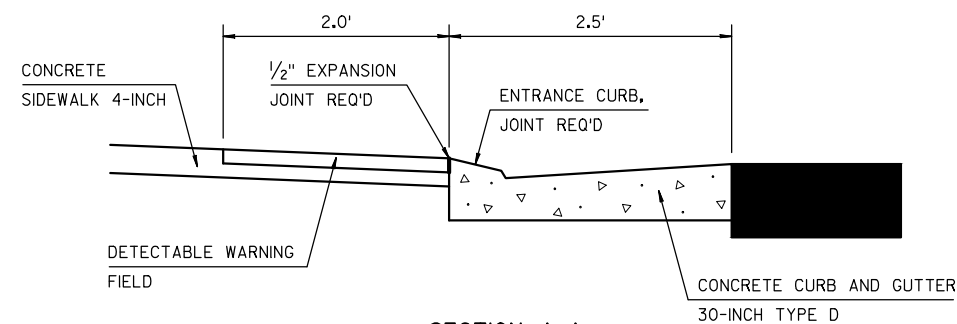
HMA PAVEMENT TYPE E-1 SHALL BE CONSTRUCTED WITH THE FOLLOWING LAYERS AND GRADATIONS:

THICKNESS	LAYERS	NOM MAX SIZE GRADATION	ASPHALTIC MATERIAL
2-INCH	ONE 2" UPPER LAYER	12.5mm	PG64-28
4-INCH	ONE 1 3/4" UPPER LAYER ONE 2 1/4" LOWER LAYER	12.5mm 19.0mm	PG64-28 PG64-28

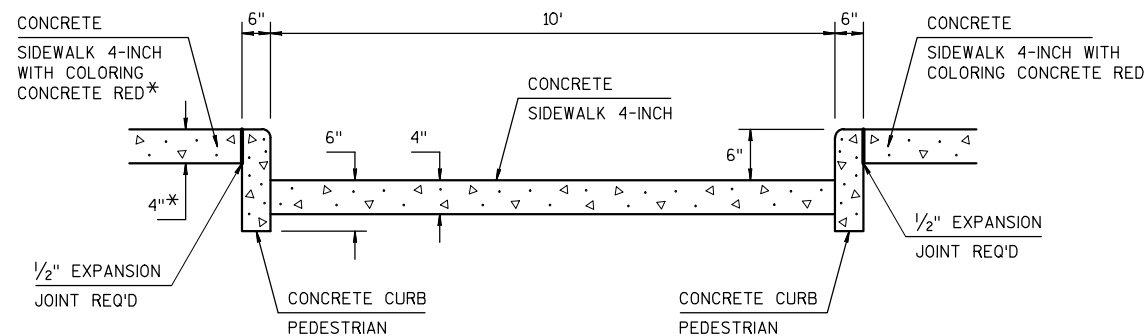


TEMPORARY ACCESS ROADS

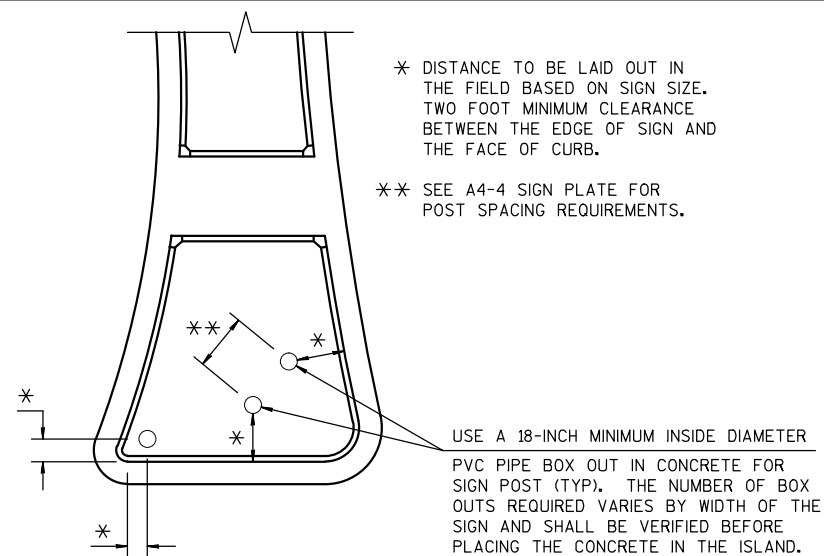
NE QUADRANT STA 20+11 - STA 23+93
NW QUADRANT STA 10+24 - STA 14+02



SECTION A-A

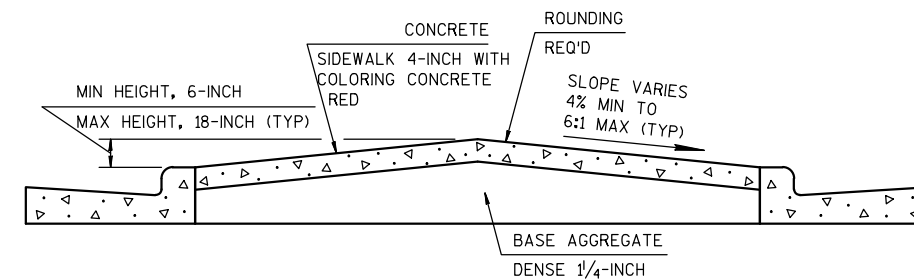


SECTION B-B

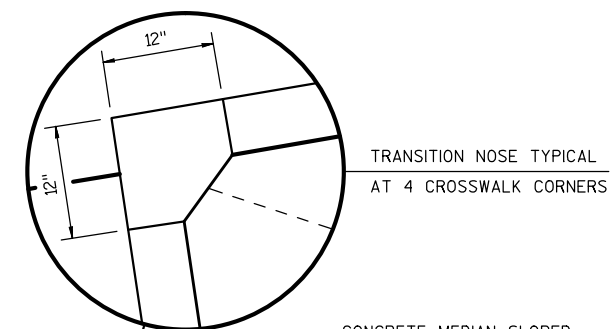
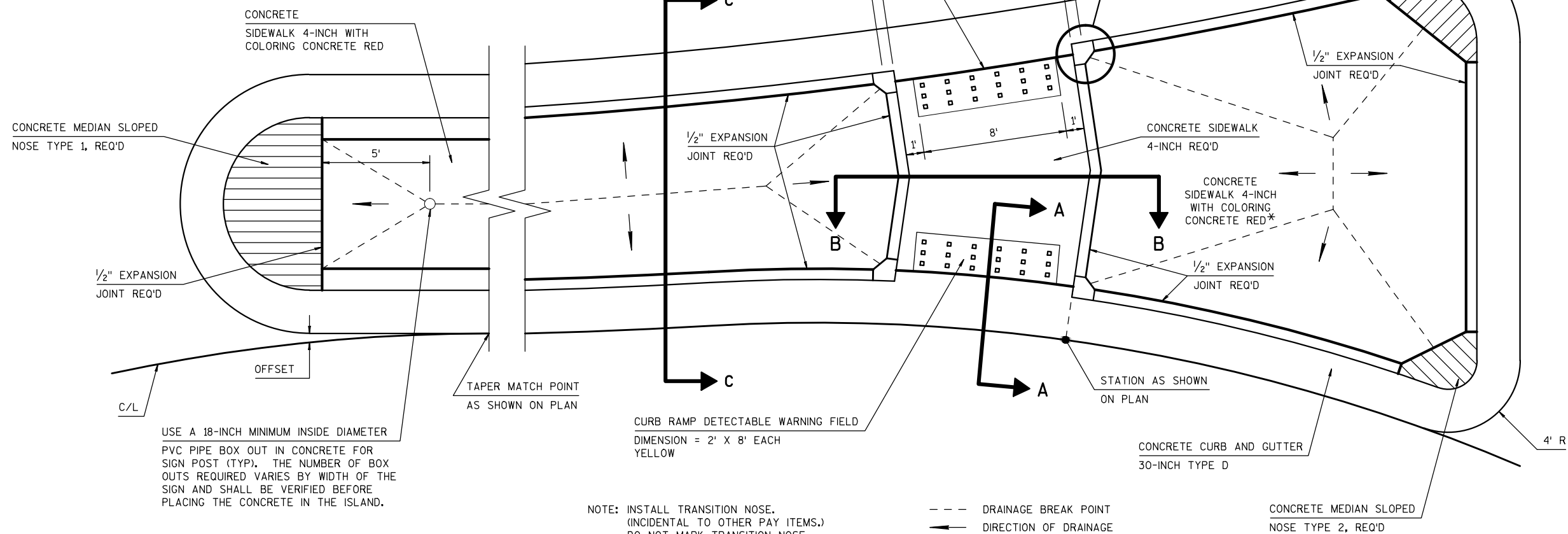


ISLAND SIGN LOCATION DETAIL (TYP)

NOTIFY THE REGIONAL TRAFFIC UNIT AT 920-492-5653
A MINIMUM OF TWO WEEK PRIOR TO THE NEED FOR
SIGN PLACEMENT TO ALLOW FOR STAKING OF ANY
PERMANENT SIGNING REQUIRED ON THE PROJECT.



SECTION C-C

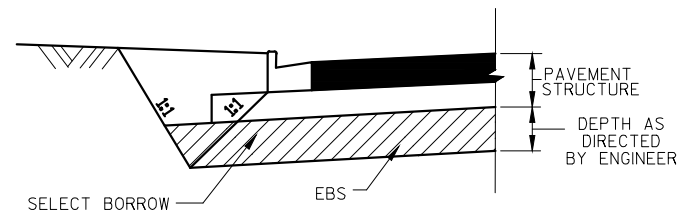
TRANSITION NOSE TYPICAL
AT 4 CROSSWALK CORNERS

SPLITTER ISLAND DETAIL

NOTE: INSTALL TRANSITION NOSE.
(INCIDENTAL TO OTHER PAY ITEMS.)
DO NOT MARK TRANSITION NOSE.

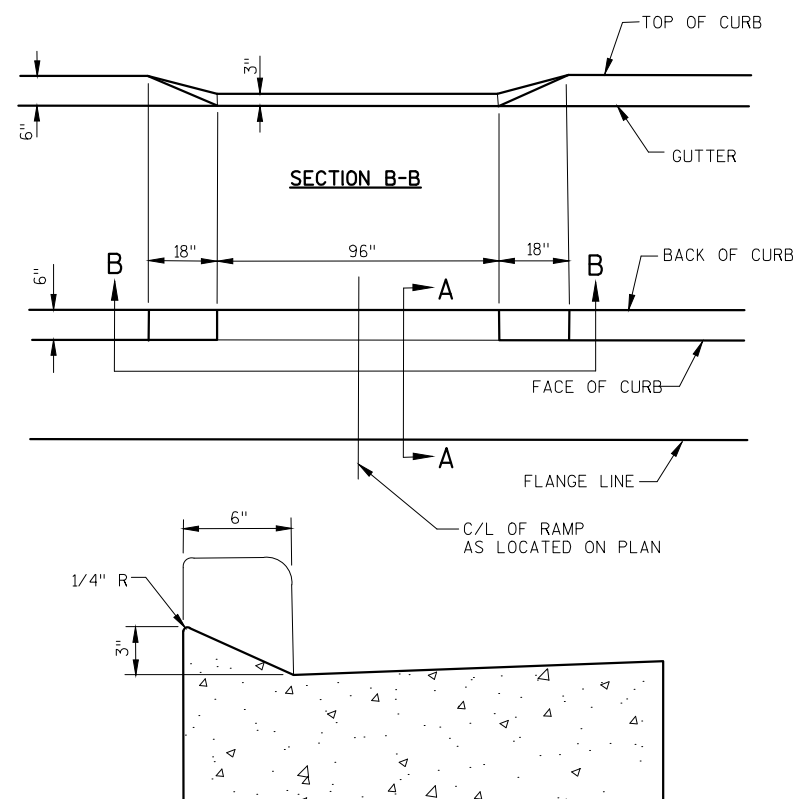
--- DRAINAGE BREAK POINT
--- DIRECTION OF DRAINAGE

*CONCRETE SIDEWALK 7-INCH WITH COLORING CONCRETE RED
ON STH 32 STA 125+77 - STA 126+00 AND STA 127+60 - STA 127+87



- NOTES:** 1. THIS DETAIL TO BE USED AS DIRECTED BY ENGINEER FOR AREAS OF UNSTABLE SUBGRADE NOT SHOWN ON CROSS SECTIONS.
2. EBS SHALL BE PAID AS EXCAVATION COMMON.

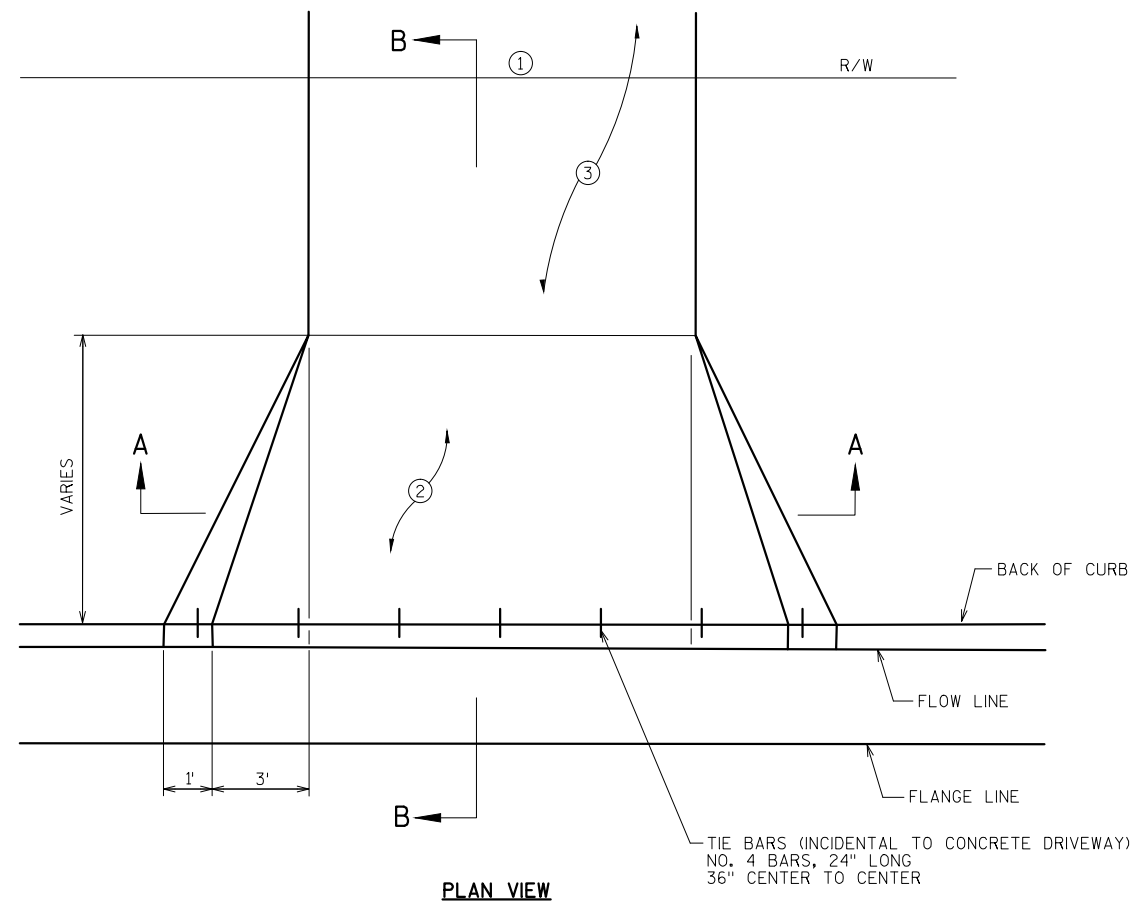
EXCAVATION BELOW SUBGRADE (EBS)



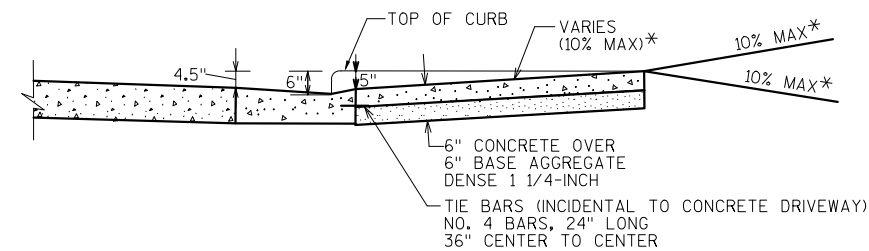
SECTION A-A

MAINTENANCE RAMP

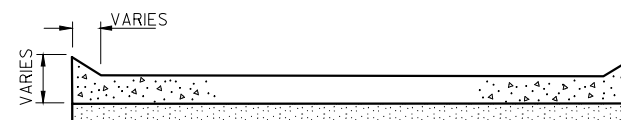
STA 127+35 LT, CENTRAL ISLAND



PLAN VIEW



SECTION B-B



SECTION A-A

URBAN DRIVEWAY DETAIL

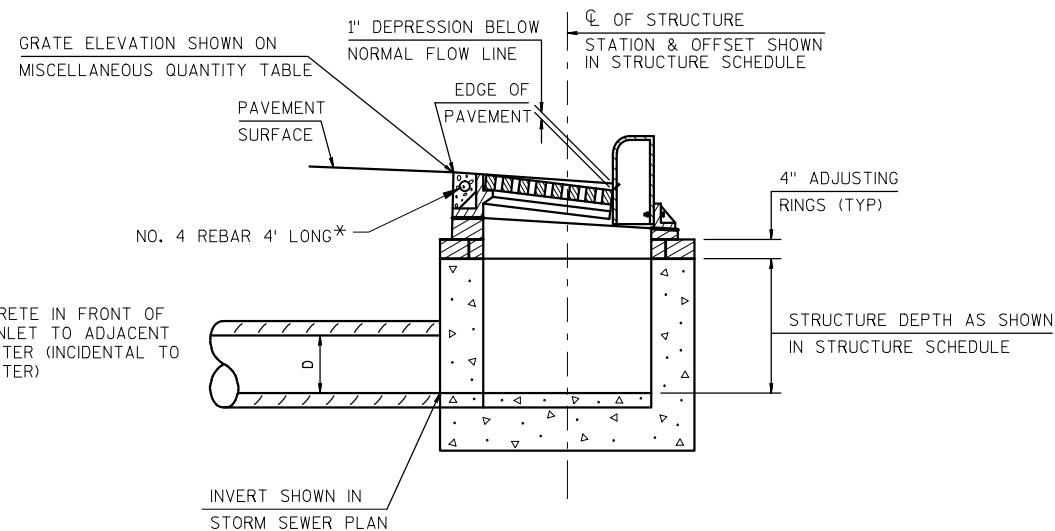
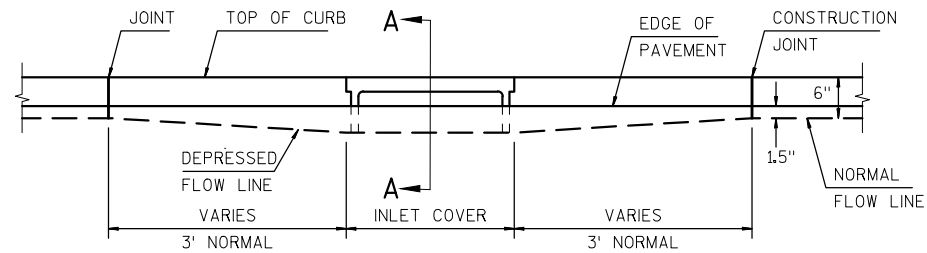
HAPPY LANE
STA 59+79 RT
STA 60+43 RT

GREEN ACRES DRIVE
STA 12+30 RT

NOTES:

- ① DRIVEWAY WIDTHS
COMMERCIAL 35' MAX 12' MIN
NON-COMMERCIAL 24' MAX 12' MIN
- ② ALL DRIVEWAY APPROACHES SHALL BE 7" CONCRETE ON 4" BASE AGGREGATE DENSE 1 1/4-INCH.
- ③ DRIVEWAY SURFACE SHALL BE REPLACED IN-KIND WITH MINIMUM SECTION OF:
ASPHALT - 4" ASPHALTIC SURFACE FOR DRIVEWAYS AND FIELD ENTRANCES
ON 4" BASE AGGREGATE DENSE 1 1/4-INCH
CONCRETE - 6" CONCRETE ON 6" BASE AGGREGATE DENSE 1 1/4-INCH
BASE AGGREGATE - 6" BASE AGGREGATE DENSE 1/4-INCH

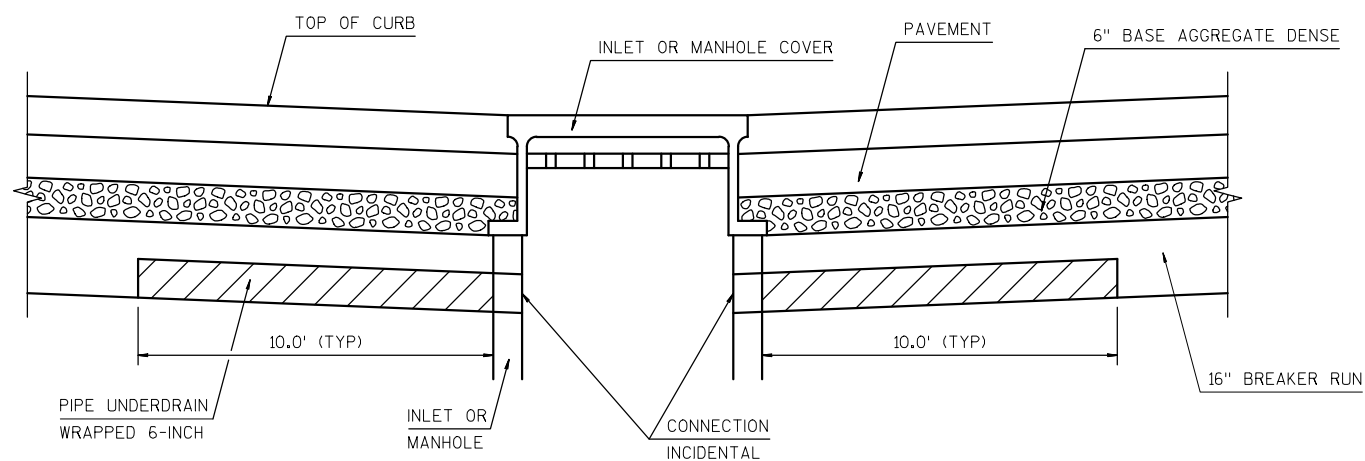
* 14% MAX GRADE BREAK IN FILL



* TIE CONCRETE IN FRONT OF OR BEHIND INLET TO ADJACENT CURB & GUTTER (INCIDENTAL TO CURB & GUTTER)

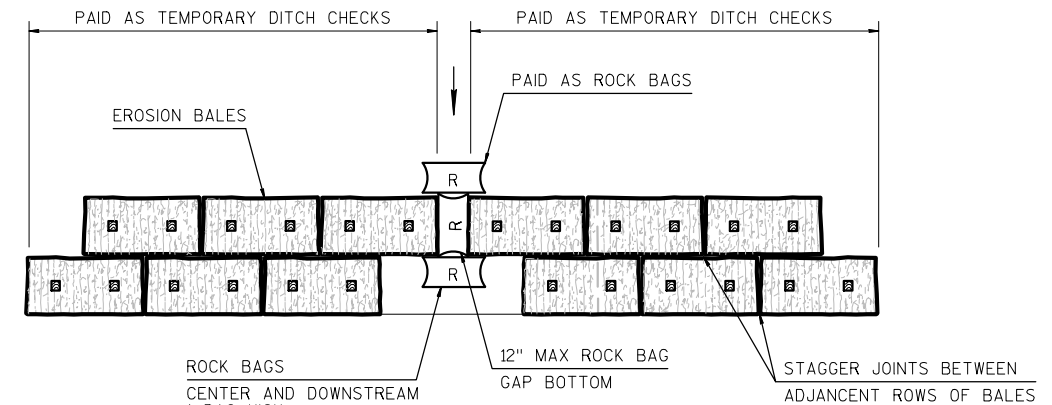
SECTION A-A

DETAIL OF CURB AND GUTTER AT INLETS

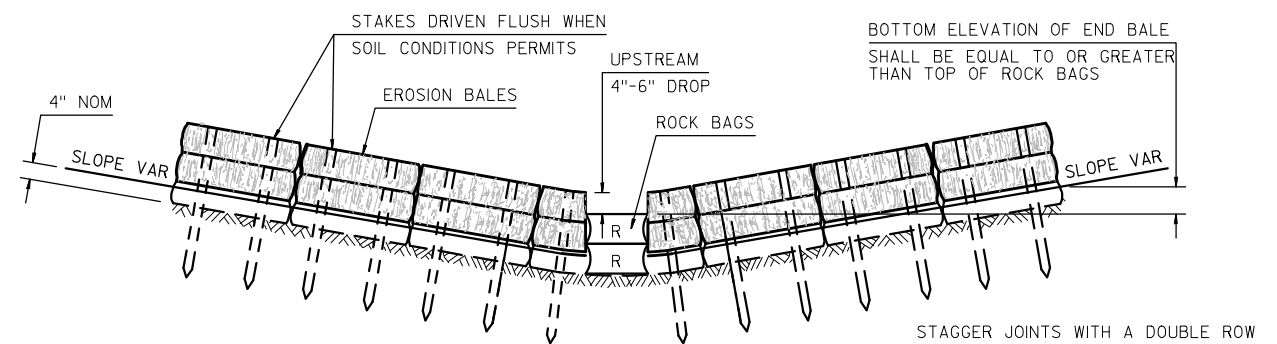


PIPE UNDERDRAIN DETAIL

STORM STRUCTURES 7, 7A, 12A, 12B, 12C, 12D, 13A, 13B, 14, & 14A
SEE STORM SEWER PLAN FOR LOCATIONS



PLAN VIEW

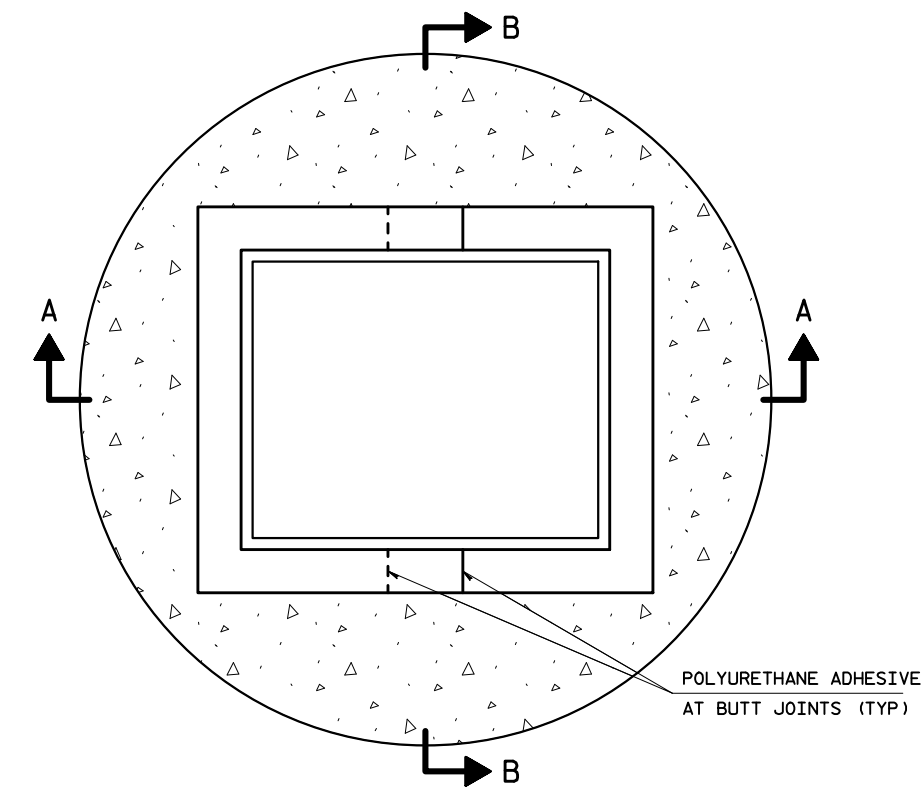


FRONT ELEVATION

GENERAL NOTES

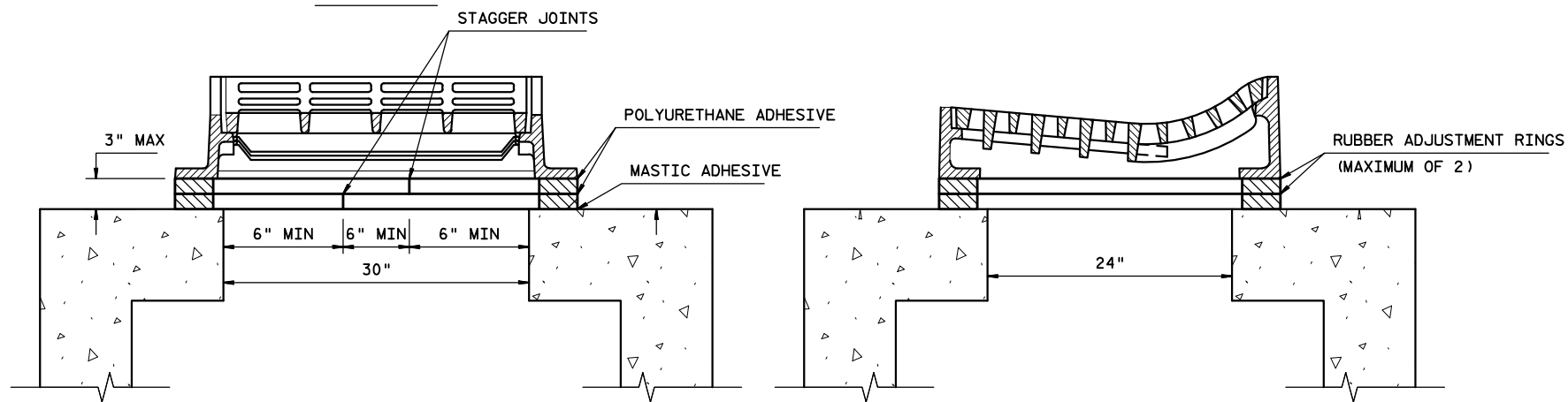
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS.

TEMPORARY DITCH CHECKS WITH ROCK BAG RELIEF



PLAN VIEW

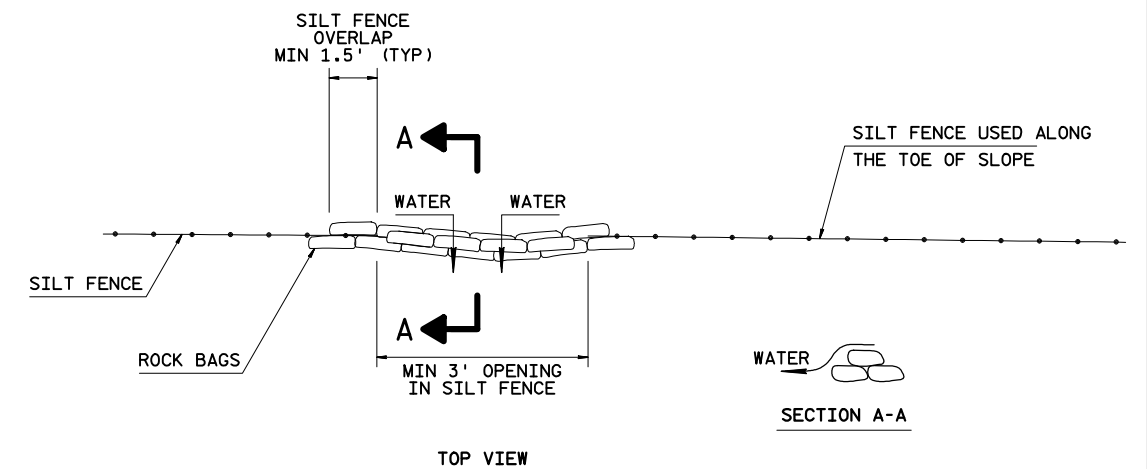
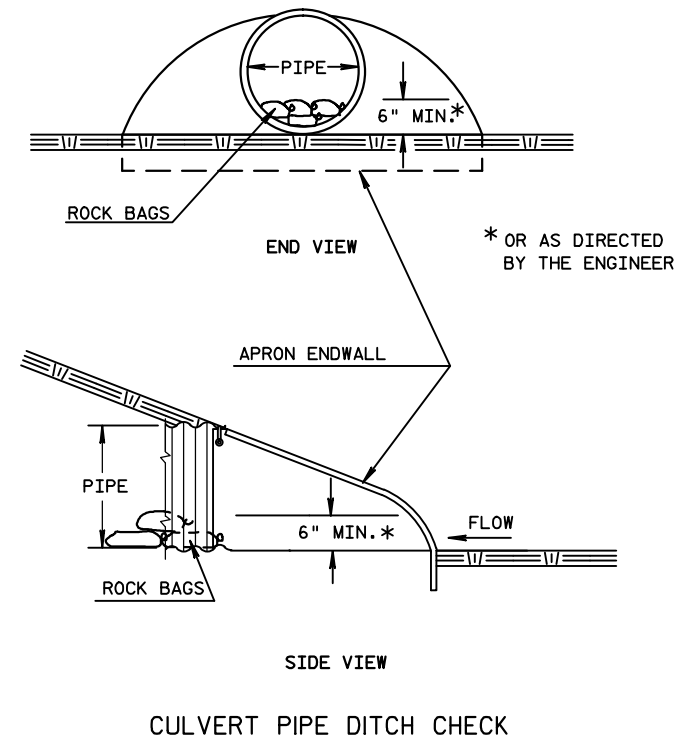
NOTE: ALL CUTS MADE TO RUBBER ADJUSTMENT
RINGS WILL BE PERPENDICULAR AND PROVIDE
A TIGHT JOINT.



SECTION A-A

SECTION B-B

RUBBER RING CUTTING DETAIL FOR INLETS 4-FT DIAMETER SPECIAL
SEE STORM SEWER TABLE FOR LOCATIONS

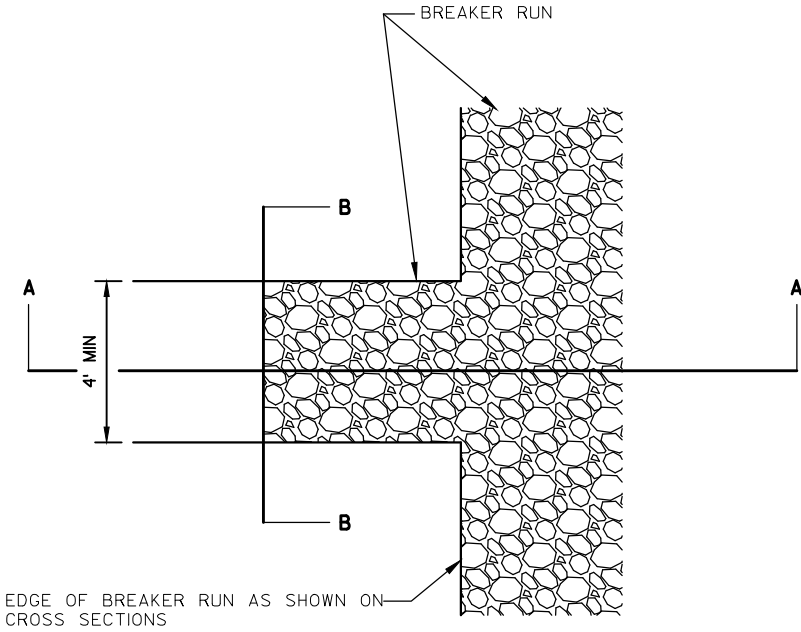
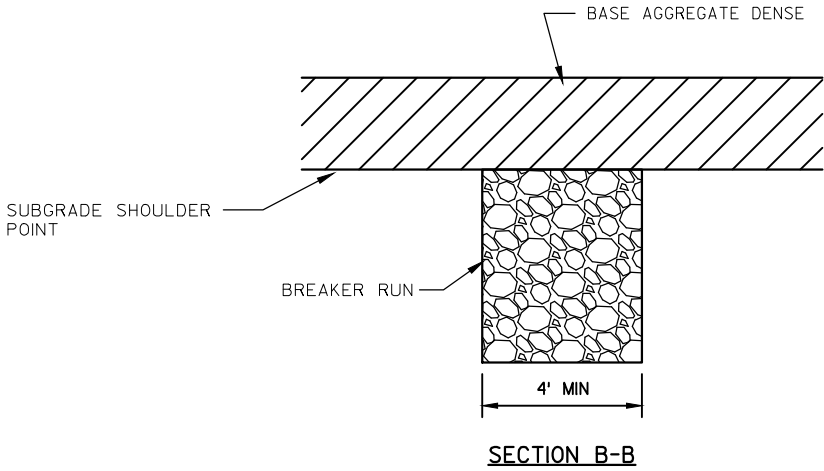
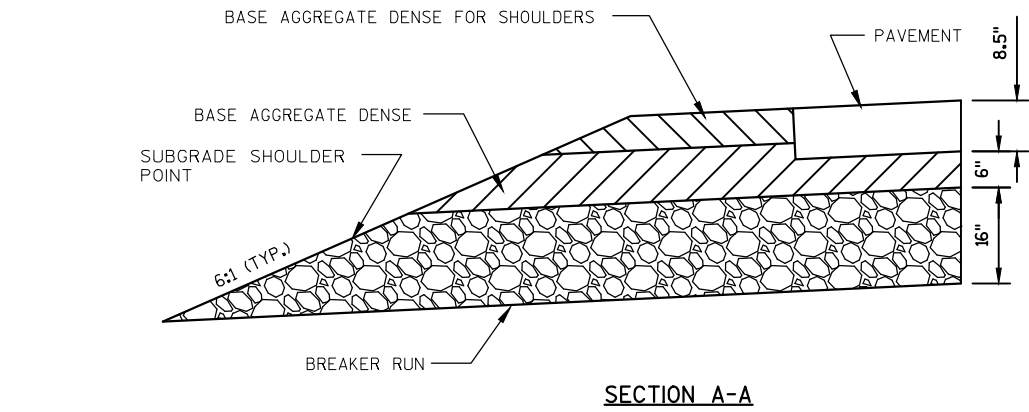


ROCK BAGS USED FOR SILT FENCE RELIEF DETAIL
PAID AS ROCK BAGS

RUNOFF COEFFICIENT TABLE

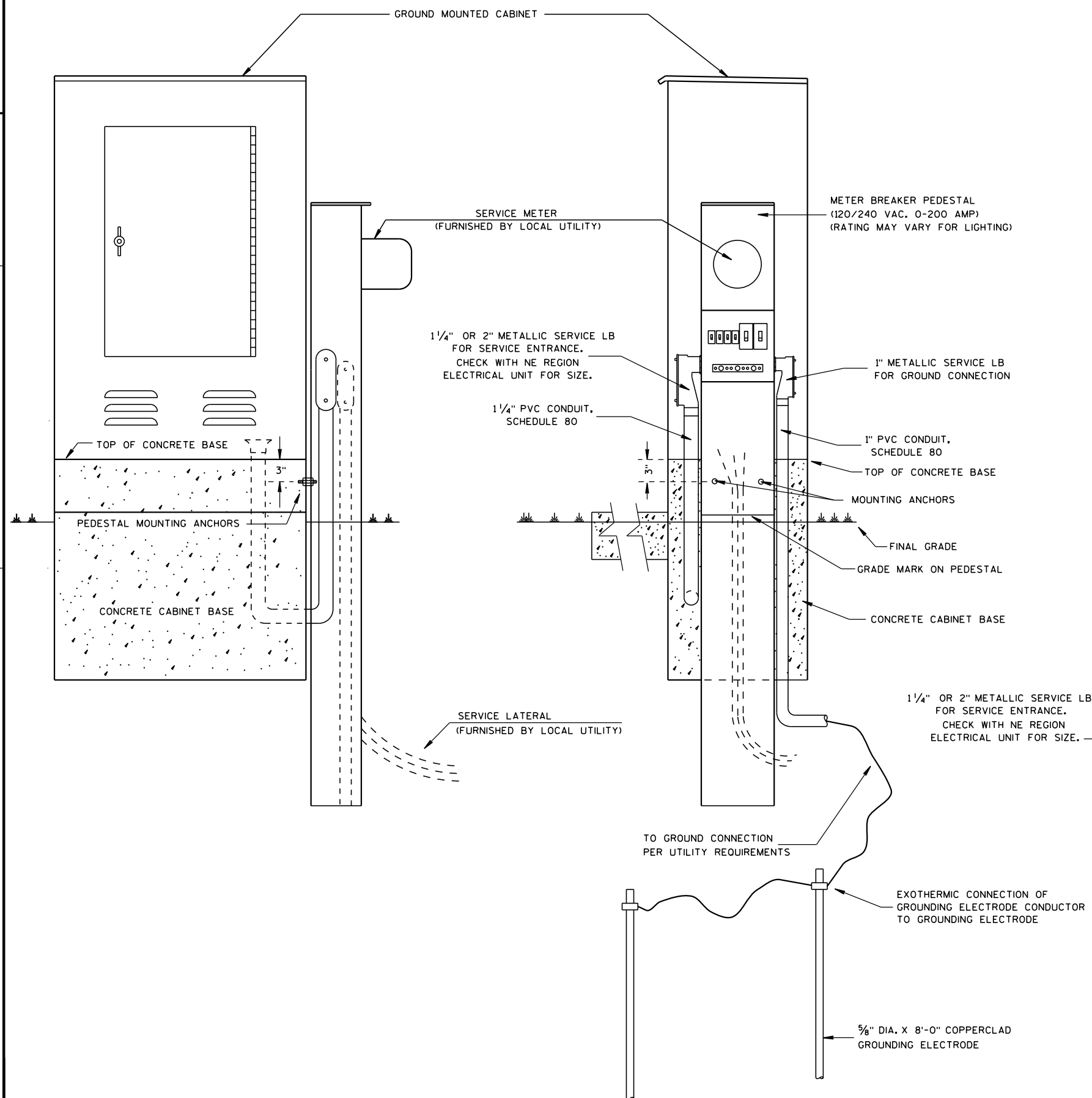
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

TOTAL PROJECT AREA = 5.7 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 5.8 ACRES



STH 32
STA 118+63 LT
STA 131+86 RT

HAPPY LANE
STA 61+38 LT & RT



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

THE EXACT LOCATION OF THE METER BREAKER PEDESTAL SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.

THE TYPE OF CONCRETE CABINET BASE TO BE INSTALLED SHALL BE AS CALLED FOR IN THE PLANS.

TO FACILITATE FLUSH MOUNTING OF THE METER BREAKER PEDESTAL AGAINST THE SIDE OF THE CABINET BASE (IF FLUSH MOUNTING POSSIBLE, CONFER WITH THE LOCAL UTILITY TO DETERMINE WHICH SIDE OF THE CONCRETE BASE THE ELECTRICAL SERVICE LATERAL WILL APPROACH, THEN FORM THAT INDICATED SIDE FOR FULL SIDE DEPTH.

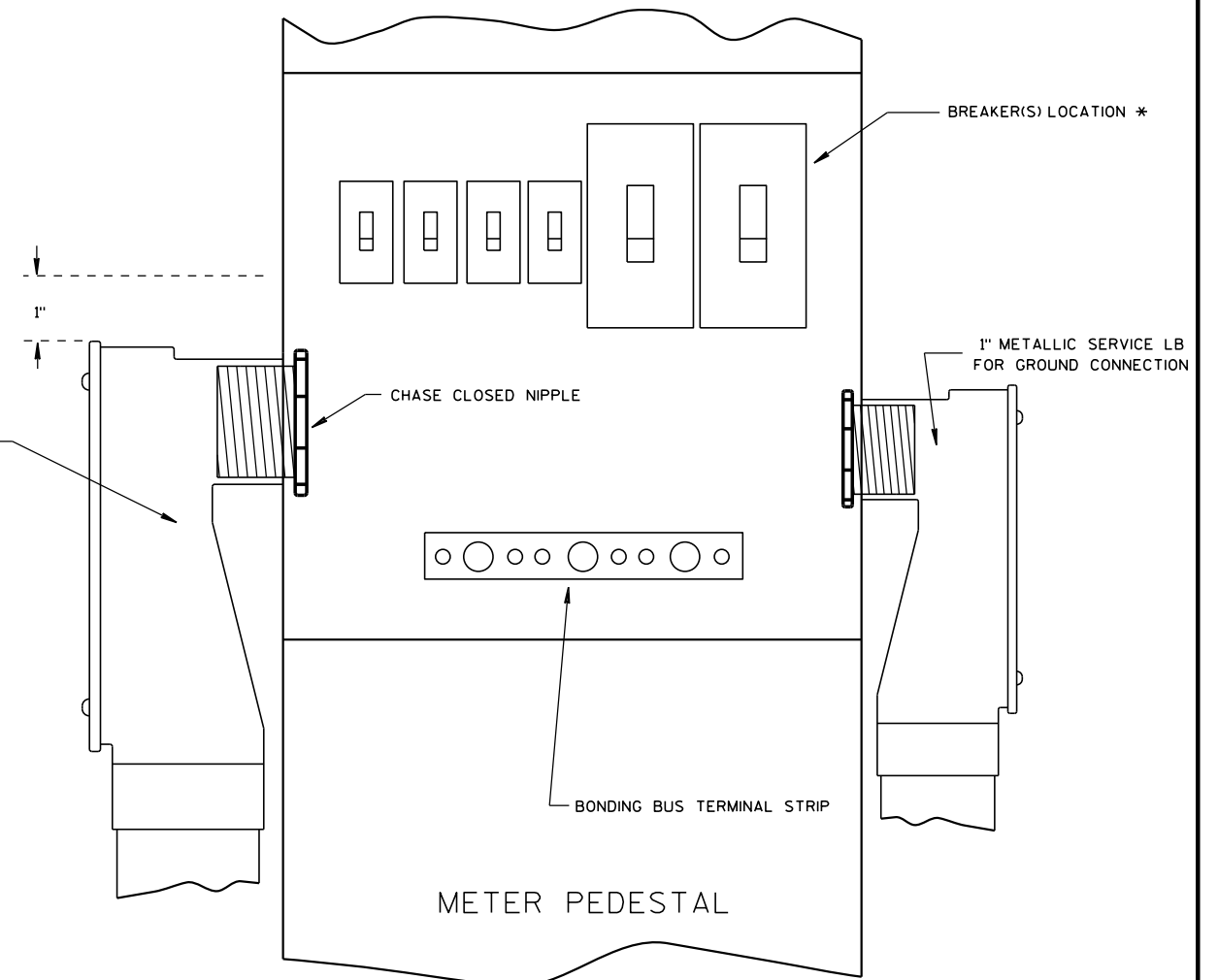
WHILE FLUSH MOUNTING IS THE MOST DESIRABLE MOUNTING CONFIGURATION UTILITY REQUIREMENTS MAY PRECLUDE THIS OPTION. CONTRACTOR MUST PROVIDE UTILITY APPROVED PEDESTAL AND INSTALL PER UTILITY AND MANUFACTURERS REQUIREMENTS.

SERVICE CONDUCTOR ENTRANCES SHALL BE RIGID METALLIC CONDUIT OR SCHEDULE 80 PVC, NIPPLES AND/OR CONDULETS AS REQUIRED. CONDUIT LB SHALL BE OF METALLIC SERVICE ENTRANCE TYPE.

SERVICE CONDUCTOR ENTRANCES SHALL BE SIZED AND LOCATED AS REQUIRED BY THE LOCAL UTILITY AND IN ACCORDANCE WITH APPROPRIATE ARTICLES OF THE LATEST ACCEPTED NATIONAL ELECTRICAL CODE.

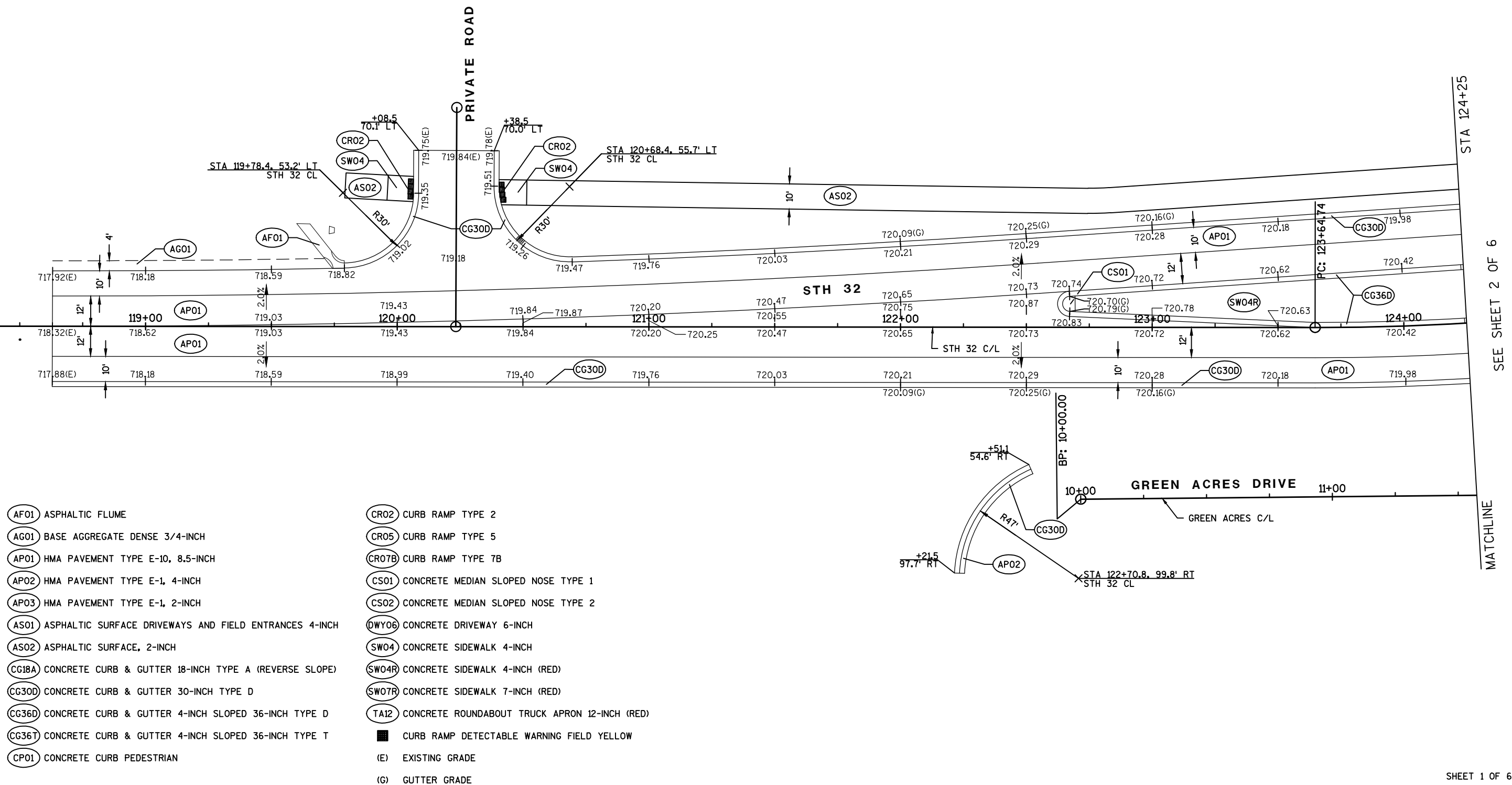
IF MORE THAN ONE GROUNDING ELECTRODE IS REQUIRED, THE DISTANCE APART SHALL BE 6 FEET OR PER NEC.

* SOME PEDESTAL LIGHTING PLANS SHOW MAIN LUGS ONLY.



NOTES:

1. ALL CURB & GUTER RADII ARE MEASURED TO THE CURB FLANGE.
2. SEE CURB ALIGNMENT PLAN FOR PATH AND CURB & GUTTER LAYOUT INFORMATION.
3. ELEVATIONS ARE SHOWN AT CURB FLANGE OR EDGE OF DRIVING LANE UNLESS OTHERWISE NOTED.



SHEET 1 OF 6

PROJECT NO: 4540-23-71

HWY: STH 32

COUNTY: SHEBOYGAN

PAVING DETAILS

SCALE, FEET

SHEET

E

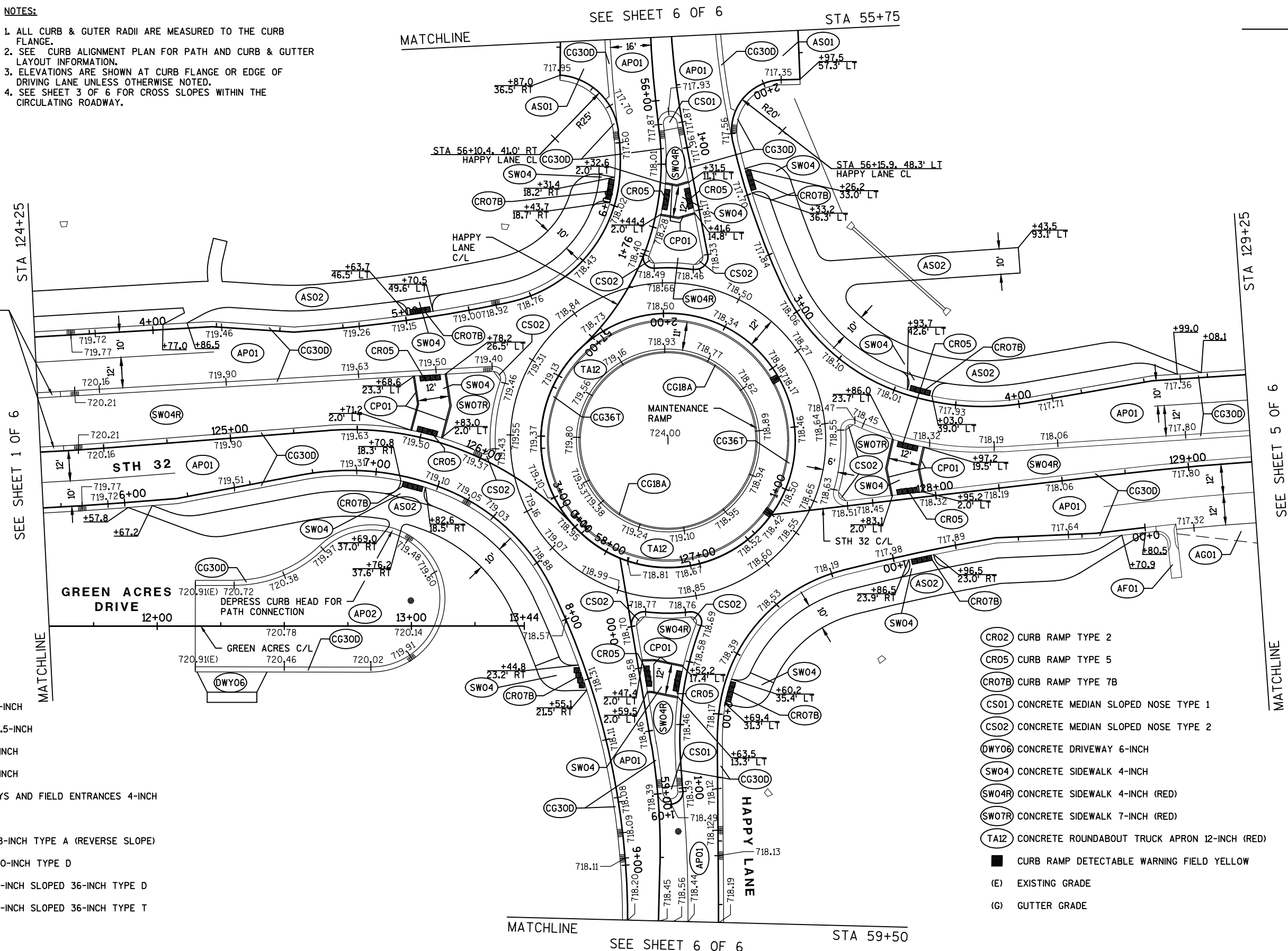
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3. ELEVATIONS ARE SHOWN AT CURB FLANGE OR EDGE OF DRIVING LANE UNLESS OTHERWISE NOTED.
4. SEE SHEET 3 OF 6 FOR CROSS SLOPES WITHIN THE CIRCULATING ROADWAY.

TRANSITION FROM CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE D TO CONCRETE CURB & GUTTER 30-INCH TYPE D OVER 10 FEET. PAID FOR AS CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE D.

- AF01 ASPHALTIC FLUME
 AG01 BASE AGGREGATE DENSE 3/4-INCH
 AP01 HMA PAVEMENT TYPE E-10, 8.5-INCH
 AP02 HMA PAVEMENT TYPE E-1, 4-INCH
 AP03 HMA PAVEMENT TYPE E-1, 2-INCH
 AS01 ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES 4-INCH
 AS02 ASPHALTIC SURFACE, 2-INCH
 CG18A CONCRETE CURB & GUTTER 18-INCH TYPE A (REVERSE SLOPE)
 CG30D CONCRETE CURB & GUTTER 30-INCH TYPE D
 CG36D CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE D
 CG36T CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE T
 CP01 CONCRETE CURB PEDESTRIAN

- CR02 CURB RAMP TYPE 2
 CR05 CURB RAMP TYPE 5
 CR07B CURB RAMP TYPE 7B
 CS01 CONCRETE MEDIAN SLOPED NOSE TYPE 1
 CS02 CONCRETE MEDIAN SLOPED NOSE TYPE 2
 DWY06 CONCRETE DRIVEWAY 6-INCH
 SW04 CONCRETE SIDEWALK 4-INCH
 SW04R CONCRETE SIDEWALK 4-INCH (RED)
 SW07R CONCRETE SIDEWALK 7-INCH (RED)
 TA12 CONCRETE ROUNDABOUT TRUCK APRON 12-INCH (RED)
 ■ CURB RAMP DETECTABLE WARNING FIELD YELLOW
 (E) EXISTING GRADE
 (G) GUTTER GRADE



SHEET 2 OF 6

PROJECT NO: 4540-23-71

HWY: STH 32

COUNTY: SHEBOYGAN

PAVING DETAILS

SCALE, FEET

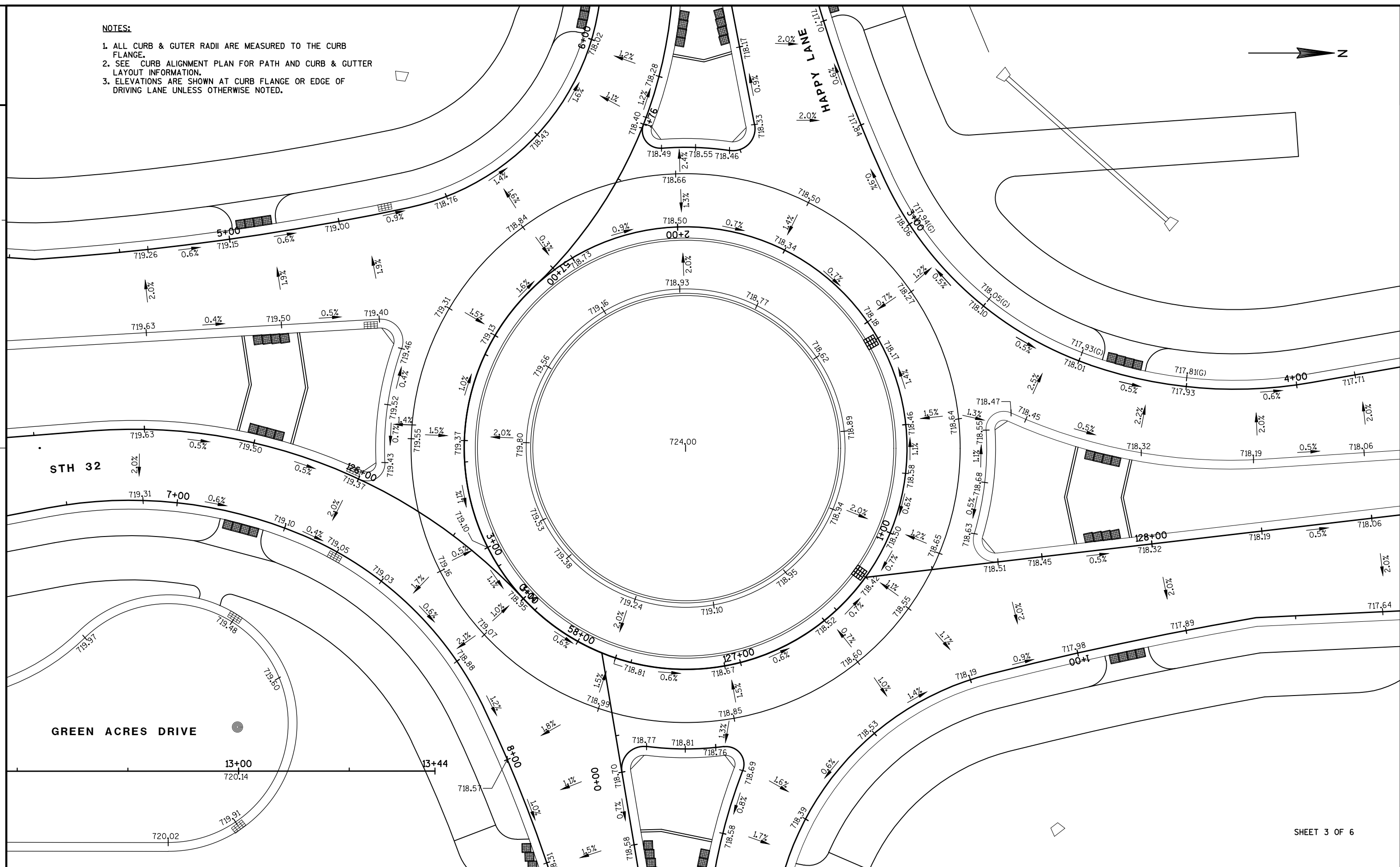
SHEET

E

2

1. ALL CURB & GUTTER RADII ARE MEASURED TO THE CURB FLANGE.
2. SEE CURB ALIGNMENT PLAN FOR PATH AND CURB & GUTTER LAYOUT INFORMATION.
3. ELEVATIONS ARE SHOWN AT CURB FLANGE OR EDGE OF DRIVING LANE UNLESS OTHERWISE NOTED.

2



SHEET 3 OF 6

PROJECT NO: 4540-23-71

HWY:STH 32

COUNTY: SHEBOYGAN

PAVING DETAILS

SCALE, FEET 

SHEET

E

2

1. ALL CURB & GUTTER RADII ARE MEASURED TO THE CURB FLANGE.
2. SEE CURB ALIGNMENT PLAN FOR PATH AND CURB & GUTTER LAYOUT INFORMATION.
3. ELEVATIONS ARE SHOWN AT CURB FLANGE OR EDGE OF DRIVING LANE UNLESS OTHERWISE NOTED.

STA 55+75

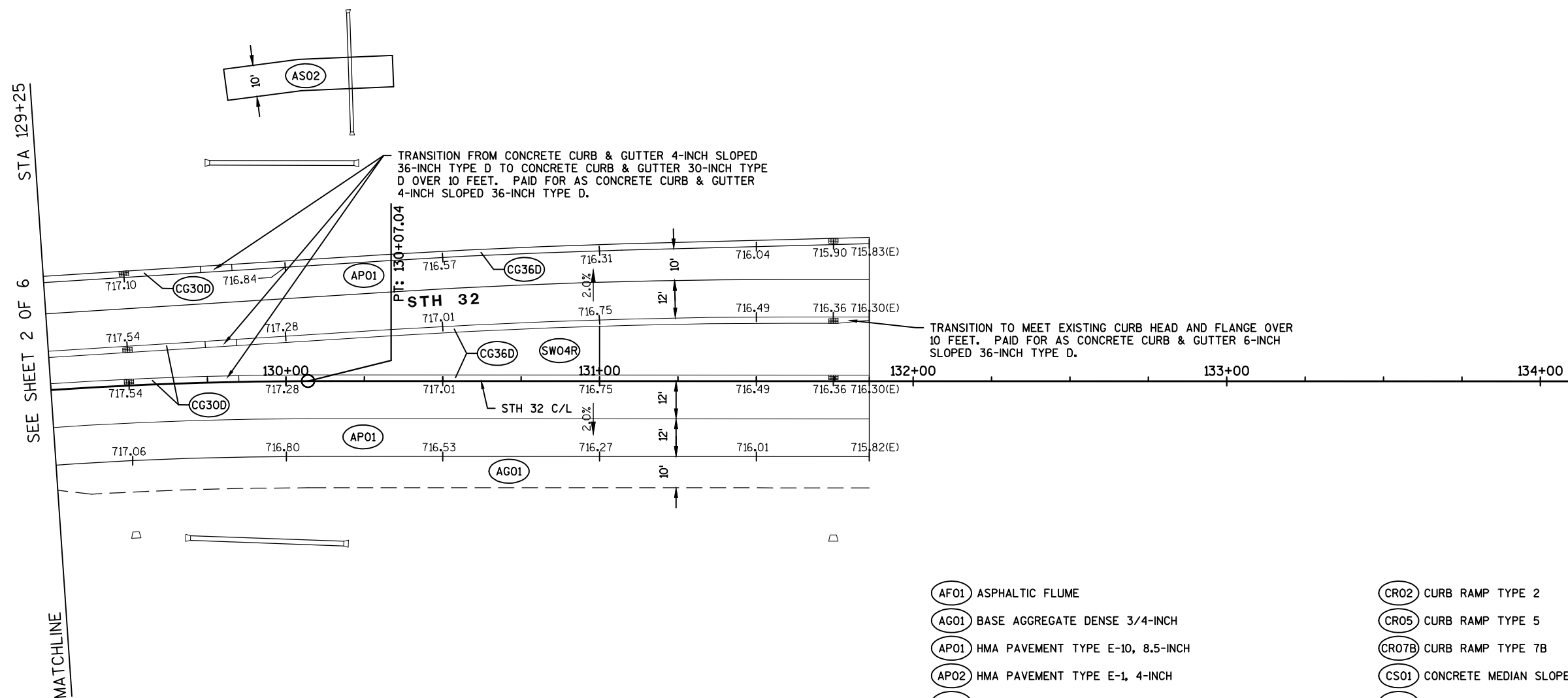
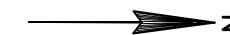


E

WISDOT/CADDS SHEET 42

NOTES:

1. ALL CURB & GUTTER RADII ARE MEASURED TO THE CURB FLANGE.
2. SEE CURB ALIGNMENT PLAN FOR PATH AND CURB & GUTTER LAYOUT INFORMATION.
3. ELEVATIONS ARE SHOWN AT CURB FLANGE OR EDGE OF DRIVING LANE UNLESS OTHERWISE NOTED.



- | | |
|---|--|
| (AF01) ASPHALTIC FLUME | (CR02) CURB RAMP TYPE 2 |
| (AG01) BASE AGGREGATE DENSE 3/4-INCH | (CR05) CURB RAMP TYPE 5 |
| (AP01) HMA PAVEMENT TYPE E-10, 8.5-INCH | (CR07B) CURB RAMP TYPE 7B |
| (AP02) HMA PAVEMENT TYPE E-1, 4-INCH | (CS01) CONCRETE MEDIAN SLOPED NOSE TYPE 1 |
| (AP03) HMA PAVEMENT TYPE E-1, 2-INCH | (CS02) CONCRETE MEDIAN SLOPED NOSE TYPE 2 |
| (AS01) ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES 4-INCH | (DWY06) CONCRETE DRIVEWAY 6-INCH |
| (AS02) ASPHALTIC SURFACE, 2-INCH | (SW04) CONCRETE SIDEWALK 4-INCH |
| (CG18A) CONCRETE CURB & GUTTER 18-INCH TYPE A (REVERSE SLOPE) | (SW04R) CONCRETE SIDEWALK 4-INCH (RED) |
| (CG30D) CONCRETE CURB & GUTTER 30-INCH TYPE D | (SW07R) CONCRETE SIDEWALK 7-INCH (RED) |
| (CG36D) CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE D | (TA12) CONCRETE ROUNDABOUT TRUCK APRON 12-INCH (RED) |
| (CG36T) CONCRETE CURB & GUTTER 4-INCH SLOPED 36-INCH TYPE T | ■ CURB RAMP DETECTABLE WARNING FIELD YELLOW |
| (CP01) CONCRETE CURB PEDESTRIAN | (E) EXISTING GRADE |
| | (G) GUTTER GRADE |

SHEET 5 OF 6

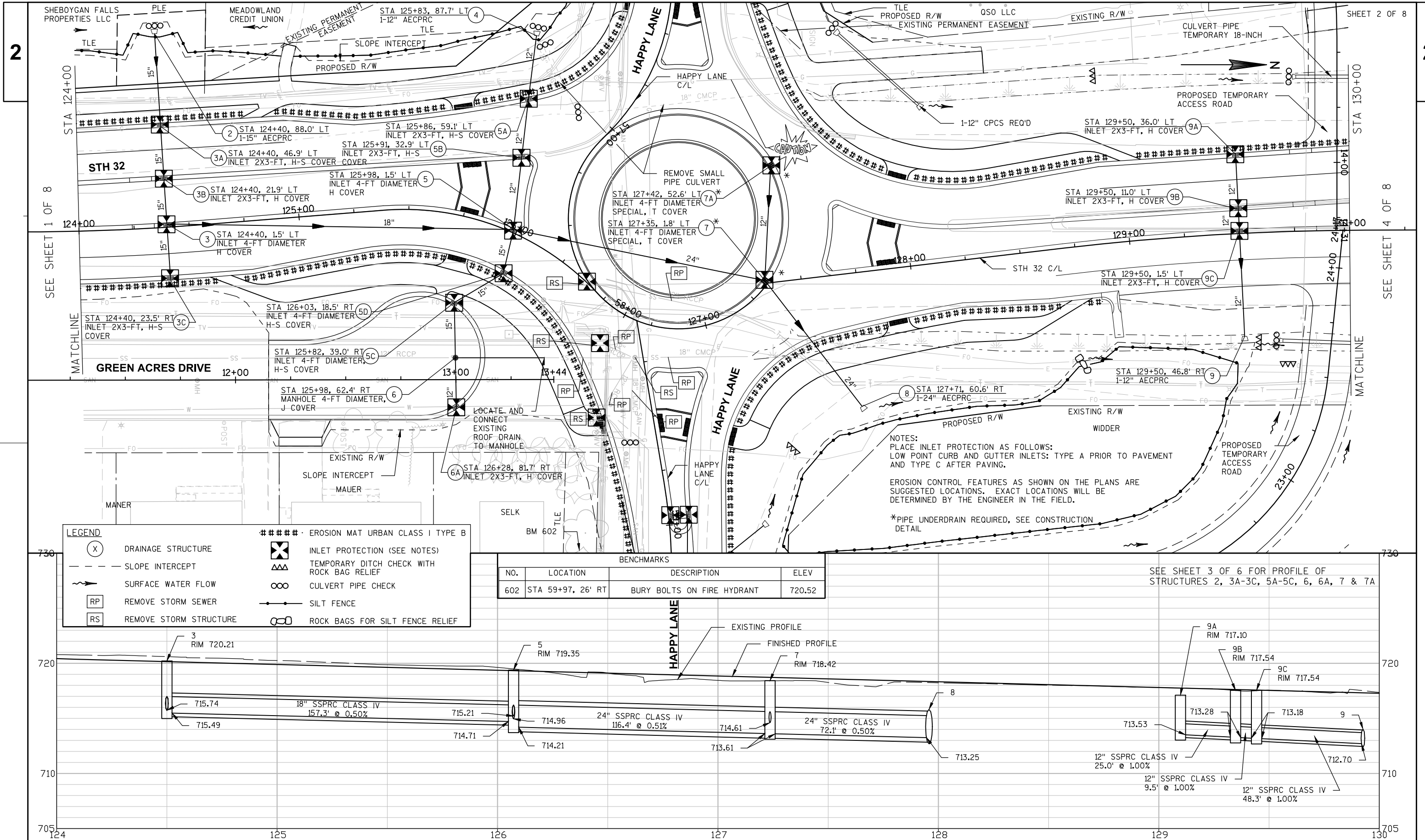
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2



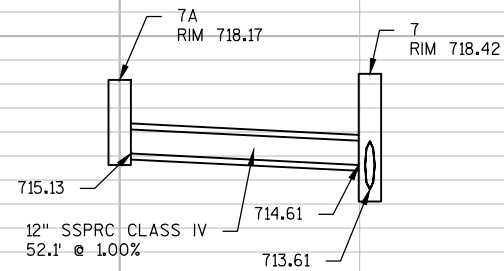
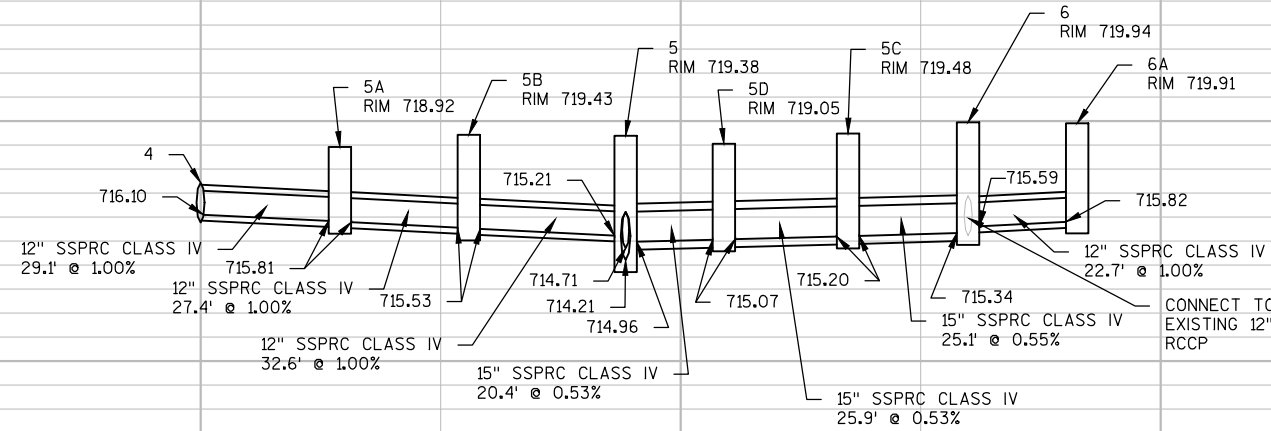
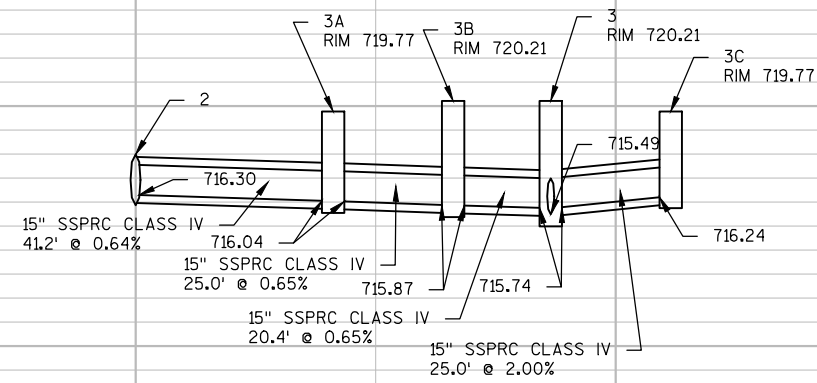
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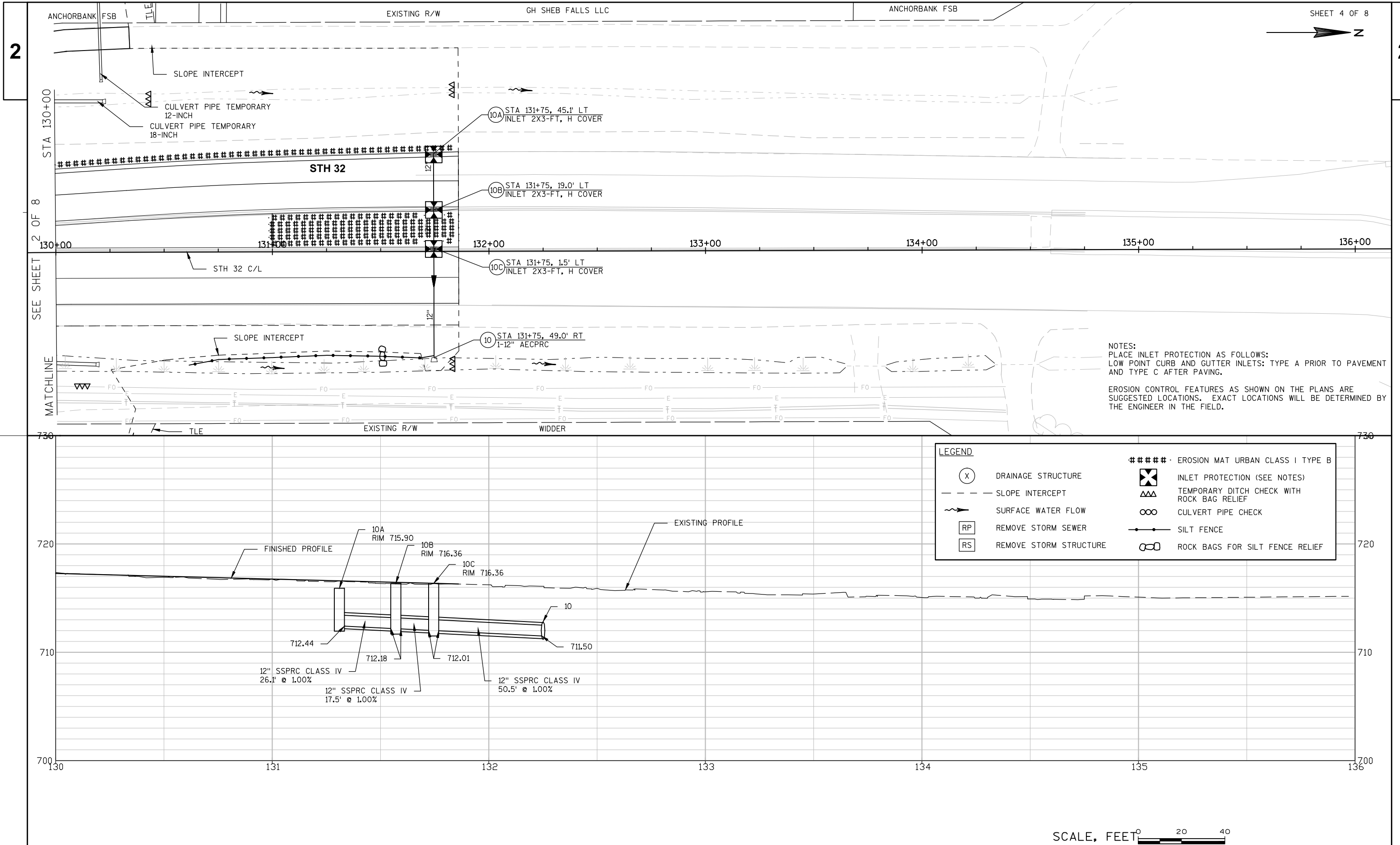


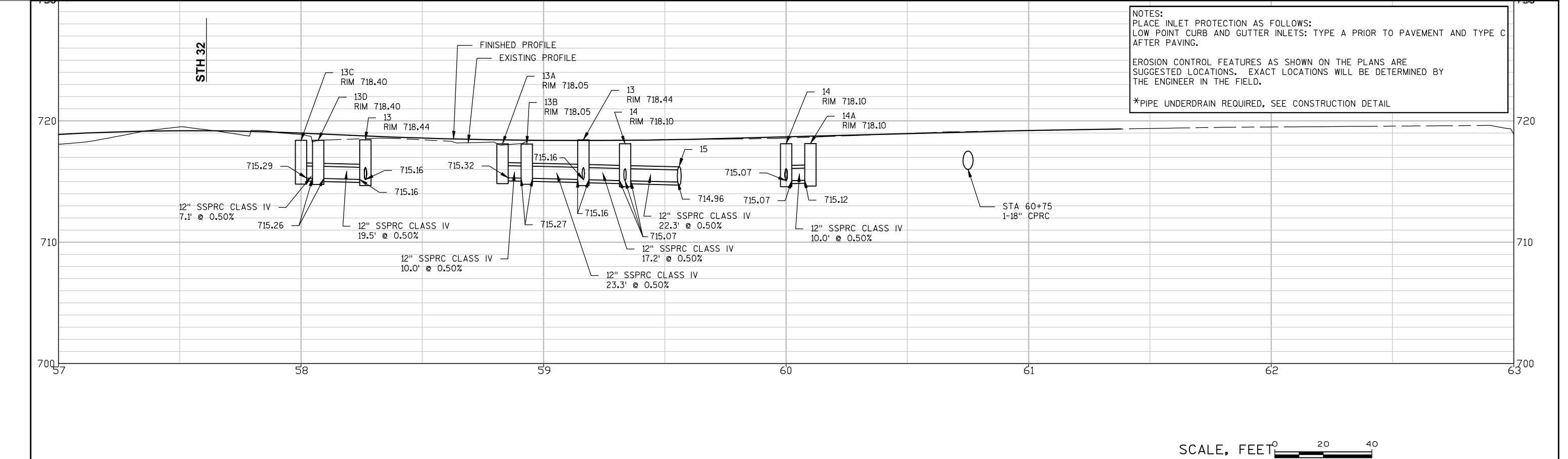
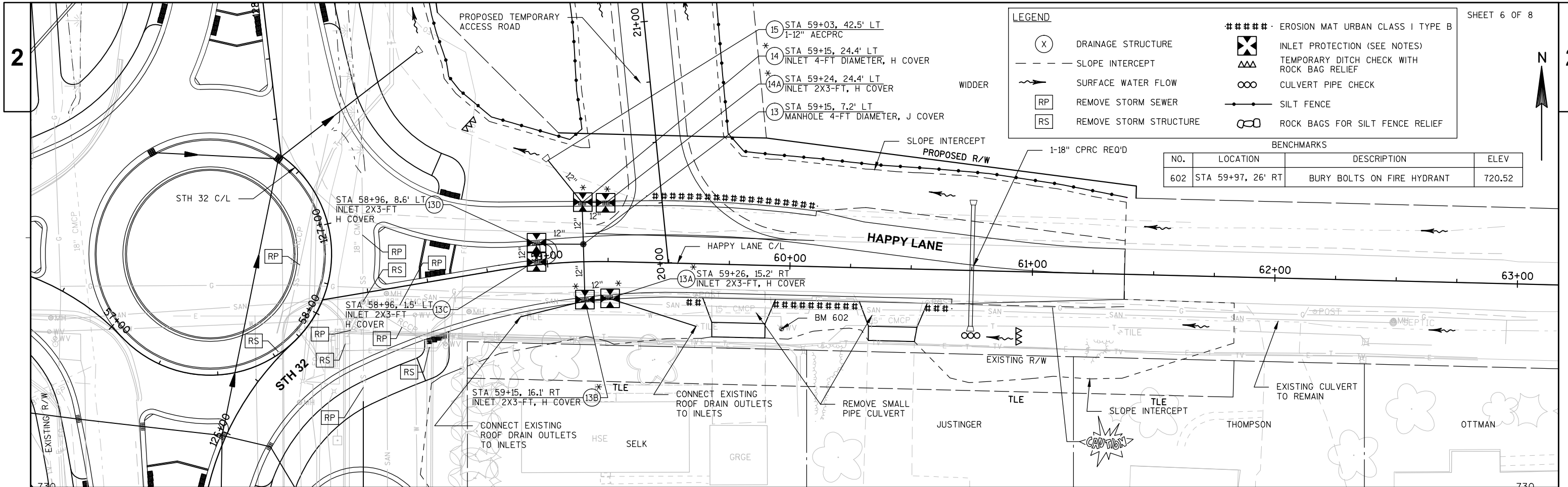


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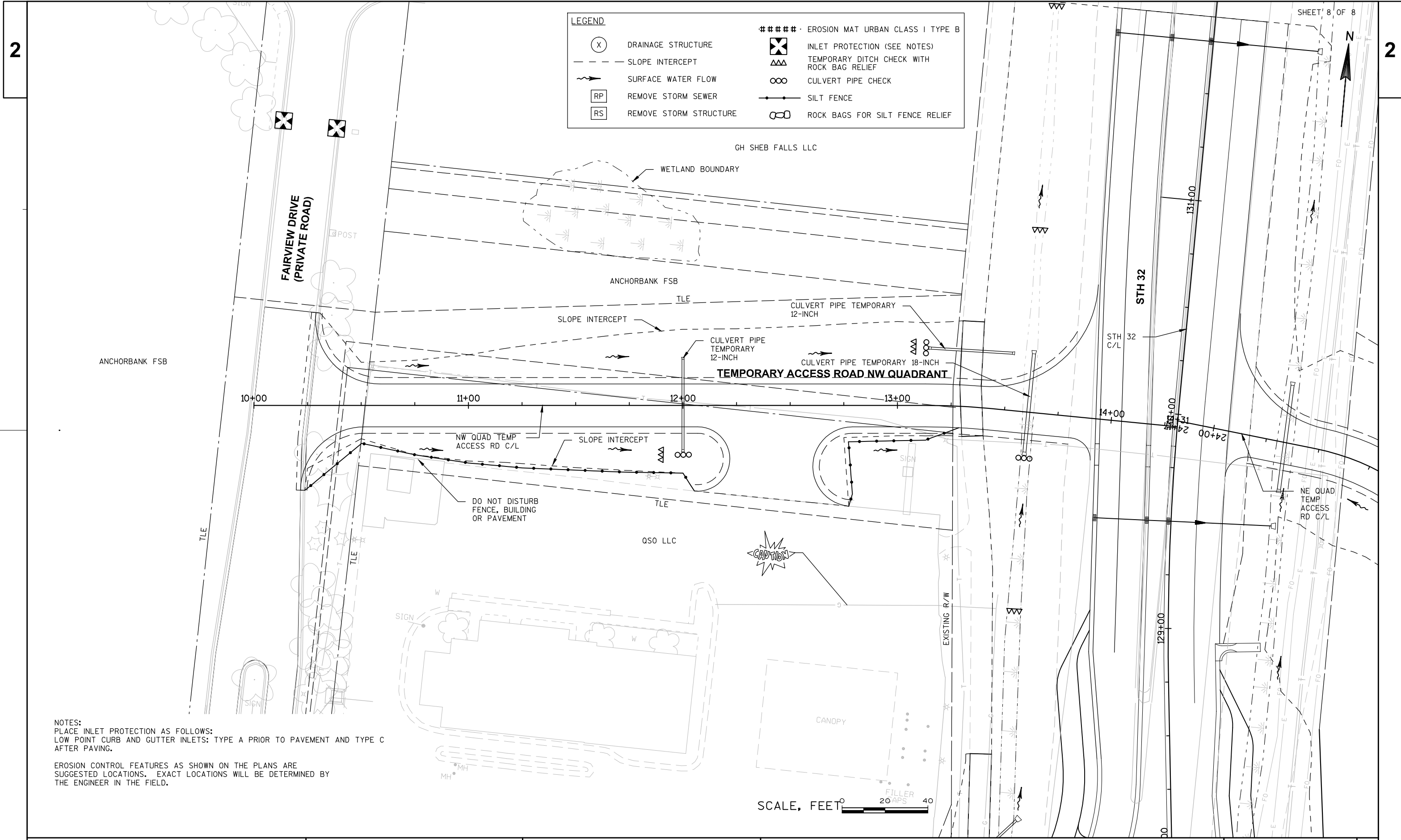
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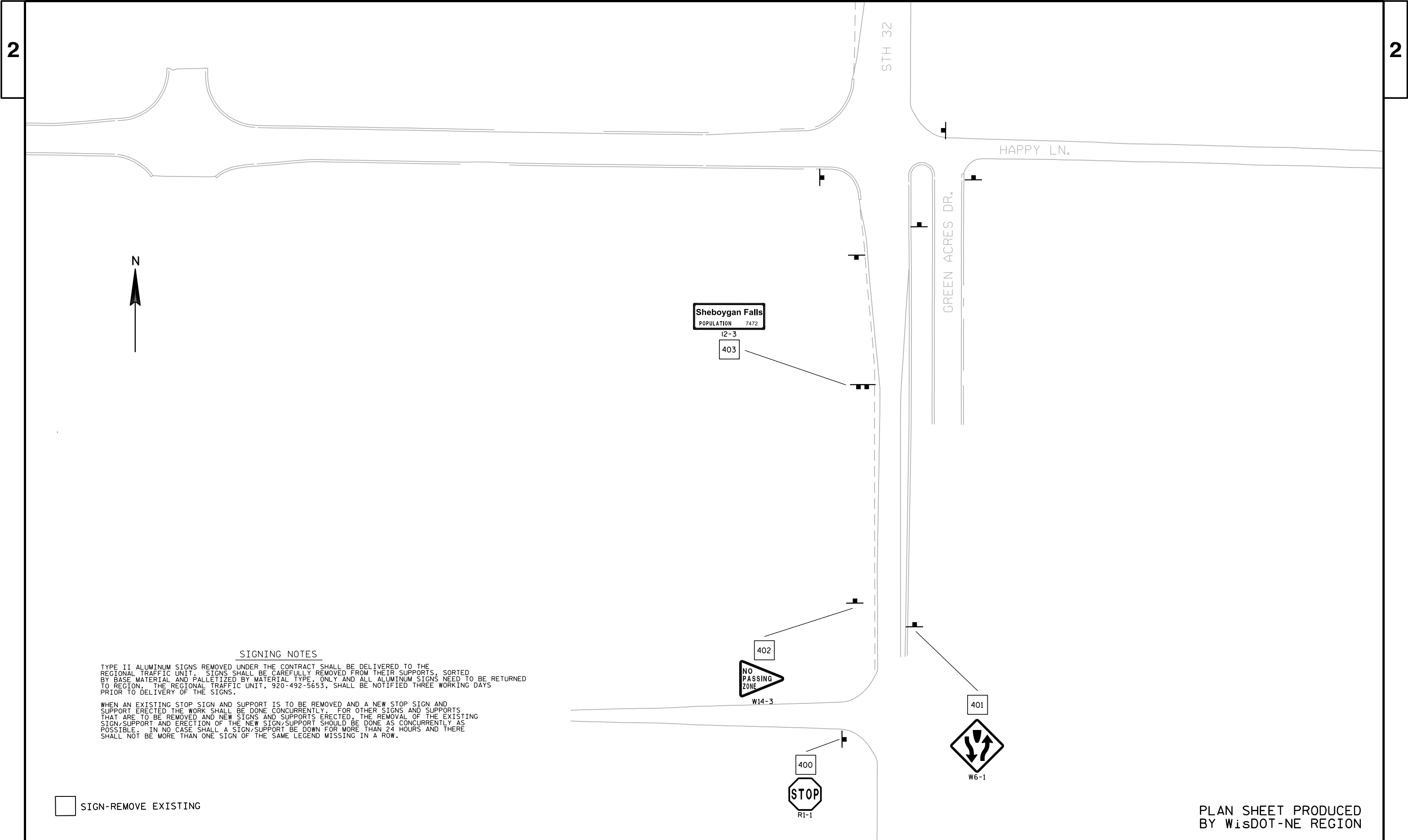
NOTES:
 PLACE INLET PROTECTION AS FOLLOWS:
 LOW POINT CURB AND GUTTER INLETS: TYPE A PRIOR TO PAVEMENT AND TYPE C AFTER PAVING.
 EROSION CONTROL FEATURES AS SHOWN ON THE PLANS ARE SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.
 *PIPE UNDERDRAIN REQUIRED, SEE CONSTRUCTION DETAIL



LEGEND		#####	EROSION MAT URBAN CLASS I TYPE B
(X)	DRAINAGE STRUCTURE	(X)	INLET PROTECTION (SEE NOTES)
---	SLOPE INTERCEPT	ΔΔ	TEMPORARY DITCH CHECK WITH ROCK BAG RELIEF
~	SURFACE WATER FLOW	∞	CULVERT PIPE CHECK
RP	REMOVE STORM SEWER	—●—	SILT FENCE
RS	REMOVE STORM STRUCTURE	⊖	ROCK BAGS FOR SILT FENCE RELIEF

NOTES:
PLACE INLET PROTECTION AS FOLLOWS:
LOW POINT CURB AND GUTTER INLETS: TYPE A PRIOR TO PAVEMENT AND TYPE C AFTER PAVING.

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SIGNING NOTES

TYPE II ALUMINUM SIGNS REMOVED UNDER THE CONTRACT SHALL BE DELIVERED TO THE REGIONAL TRAFFIC UNIT. SIGNS SHALL BE CAREFULLY REMOVED FROM THEIR SUPPORTS, SORTED BY BASE MATERIAL AND PALLETIZED BY MATERIAL TYPE. ONLY AND ALL ALUMINUM SIGNS NEED TO BE RETURNED TO REGION. THE REGIONAL TRAFFIC UNIT, 920-492-5653, SHALL BE NOTIFIED THREE WORKING DAYS PRIOR TO DELIVERY OF THE SIGNS.

WHEN AN EXISTING STOP SIGN AND SUPPORT IS TO BE REMOVED AND A NEW STOP SIGN AND SUPPORT ERECTED THE WORK SHALL BE DONE CONCURRENTLY. FOR OTHER SIGNS AND SUPPORTS THAT ARE TO BE REMOVED AND NEW SIGNS AND SUPPORTS ERECTED, THE REMOVAL OF THE EXISTING SIGN/SUPPORT AND ERECTION OF THE NEW SIGN/SUPPORT SHOULD BE DONE AS CONCURRENTLY AS POSSIBLE. IN NO CASE SHALL A SIGN/SUPPORT BE DOWN FOR MORE THAN 24 HOURS AND THERE SHALL NOT BE MORE THAN ONE SIGN OF THE SAME LEGEND MISSING IN A ROW.

☐ SIGN-REMOVE EXISTING

PLAN SHEET PRODUCED
BY WISDOT-NE REGION

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City Parking Ordinance Sign
City of Sheboygan Falls Owned

WRONG
WAY

R5-1A

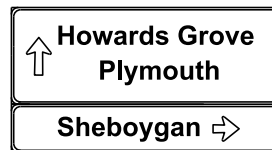
418

419



W6-2

417



D1-3



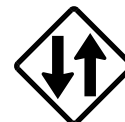
R2-1



J4-1



R5-1A



W6-3

409

415



R3-7R



M1-85B



J2-2

411



R1-1

406



R4-7



R1-1

408



R1-1

407



R2-1

404



J1-1

SIGN-REMOVE EXISTING

PLAN SHEET PRODUCED
BY WISDOT-NE REGION

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← Kohler
Sheboygan

D1-2
424

STH 23

STH 23

425
← Plymouth
Greenbush
Fond du Lac

D1-3

420
EAST TO
2343
→ →
J3-2

□ SIGN-REMOVE EXISTING

PLAN SHEET PRODUCED
BY WISDOT-NE REGION

SIGNING NOTES

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423
JCT
23
J1-1

422
E AS W ES
23 23
↑ ↗
J2-2

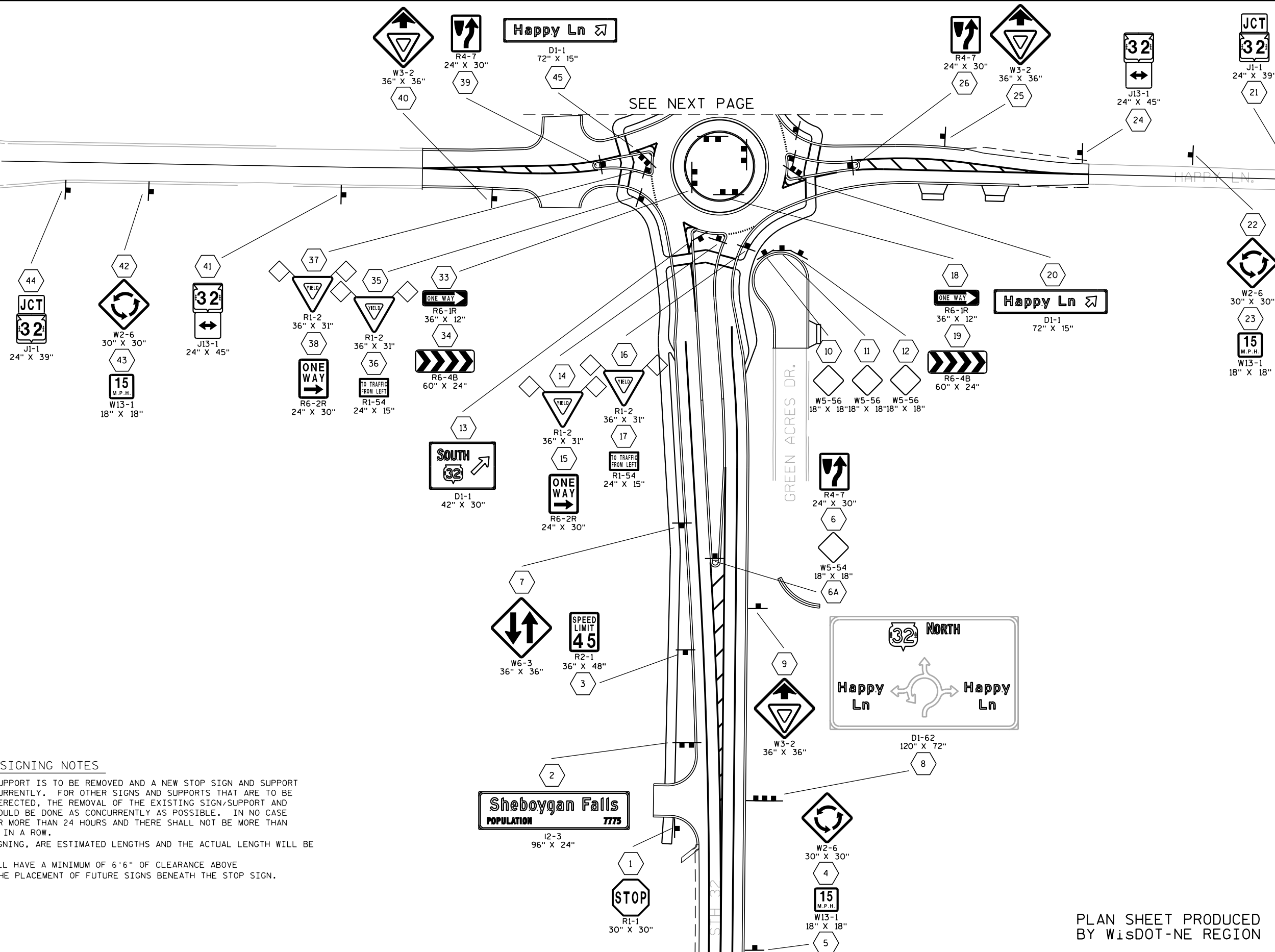
STH 32

Sheboygan
Sheboygan Falls
Plymouth

D1-3
421



☐ SIGN-REMOVE EXISTING



SIGNING NOTES

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WOOD POSTS SIZES, FOR TYPE II SIGNING, ARE ESTIMATED LENGTHS AND THE ACTUAL LENGTH WILL BE DETERMINED IN THE FIELD.

NEW STOP SIGNS (R1-1) PLACED SHALL HAVE A MINIMUM OF 6'6\"/>

 SIGN-PLACE NEW

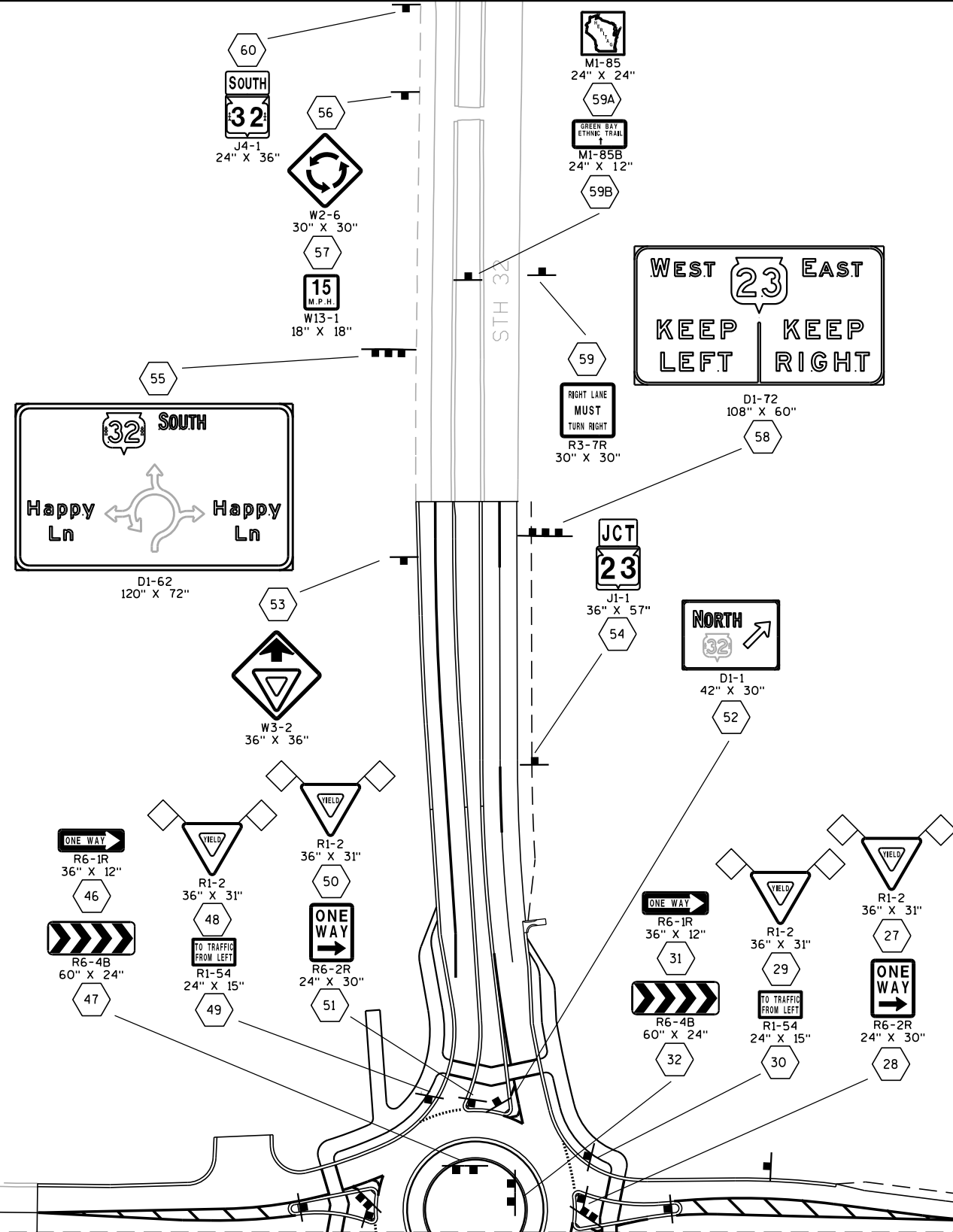
PLAN SHEET PRODUCED
BY WISDOT-NE REGION

SIGNING NOTES

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NEW STOP SIGNS (R1-1) PLACED SHALL HAVE A MINIMUM OF 6'6" OF CLEARANCE ABOVE THE ROADWAY. THIS WILL ALLOW FOR THE PLACEMENT OF FUTURE SIGNS BENEATH THE STOP SIGN.



SEE PREVIOUS PAGE

SIGN-PLACE NEW

PLAN SHEET PRODUCED
BY WISDOT-NE REGION

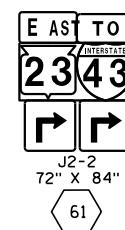
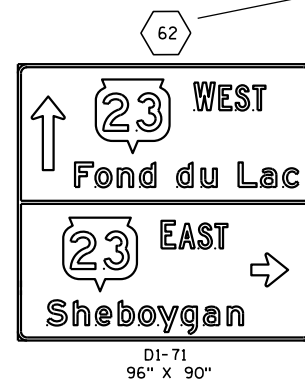
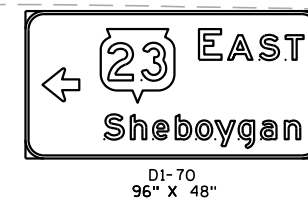
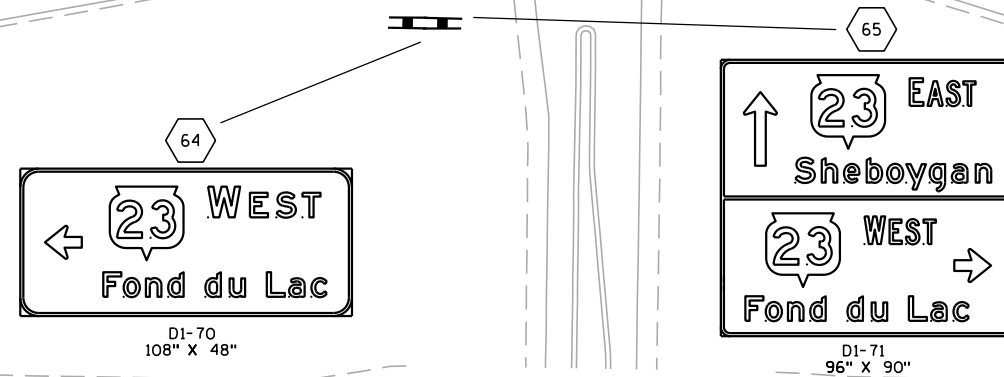
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NEW STOP SIGNS (R1-1) PLACED UNDER STAGE * SHALL HAVE A MINIMUM OF 6'6" OF CLEARANCE ABOVE THE ROADWAY. THIS WILL ALLOW FOR THE PLACEMENT OF FUTURE SIGNS BENEATH THE STOP SIGN.

N

 SIGN-PLACE NEWPLAN SHEET PRODUCED
BY WISDOT-NE REGION

PROJECT NO: 4540-23-71

HWY: STH 32

COUNTY: SHEBOYGAN

PERMANENT SIGNING

SHEET

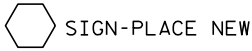
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SIGNING NOTES

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PAVEMENT MARKING LEGEND

- | | |
|--------------------------|---|
| ① EPOXY 4-INCH (WHITE) | ⑦ GROOVED PREFORMED THERMOPLASTIC 18-INCH (WHITE) |
| ② EPOXY 4-INCH (YELLOW) | ⑧ NOT USED |
| ③ CROSSWALK EPOXY 6-INCH | ⑨ NOT USED |
| ④ EPOXY 8-INCH (WHITE) | ⑩ DIAGONAL EPOXY 12-INCH (YELLOW) |
| ⑤ NOT USED | ⑪ CURB EPOXY |
| ⑥ NOT USED | ⑫ ISLAND NOSE EPOXY (YELLOW) |
| | ■ CURB RAMP DETECTABLE WARNING FIELD YELLOW |



117+00

118+00

119+00

120+00

121+00

122+00

STA 123+00

STH 32

GREEN ACRES
DRIVE

10+00

MATCHLINE

SHEET 1 OF 4

PROJECT NO: 4540-23-71

HWY: STH 32

COUNTY: SHEBOYGAN

PAVEMENT MARKING

SCALE, FEET

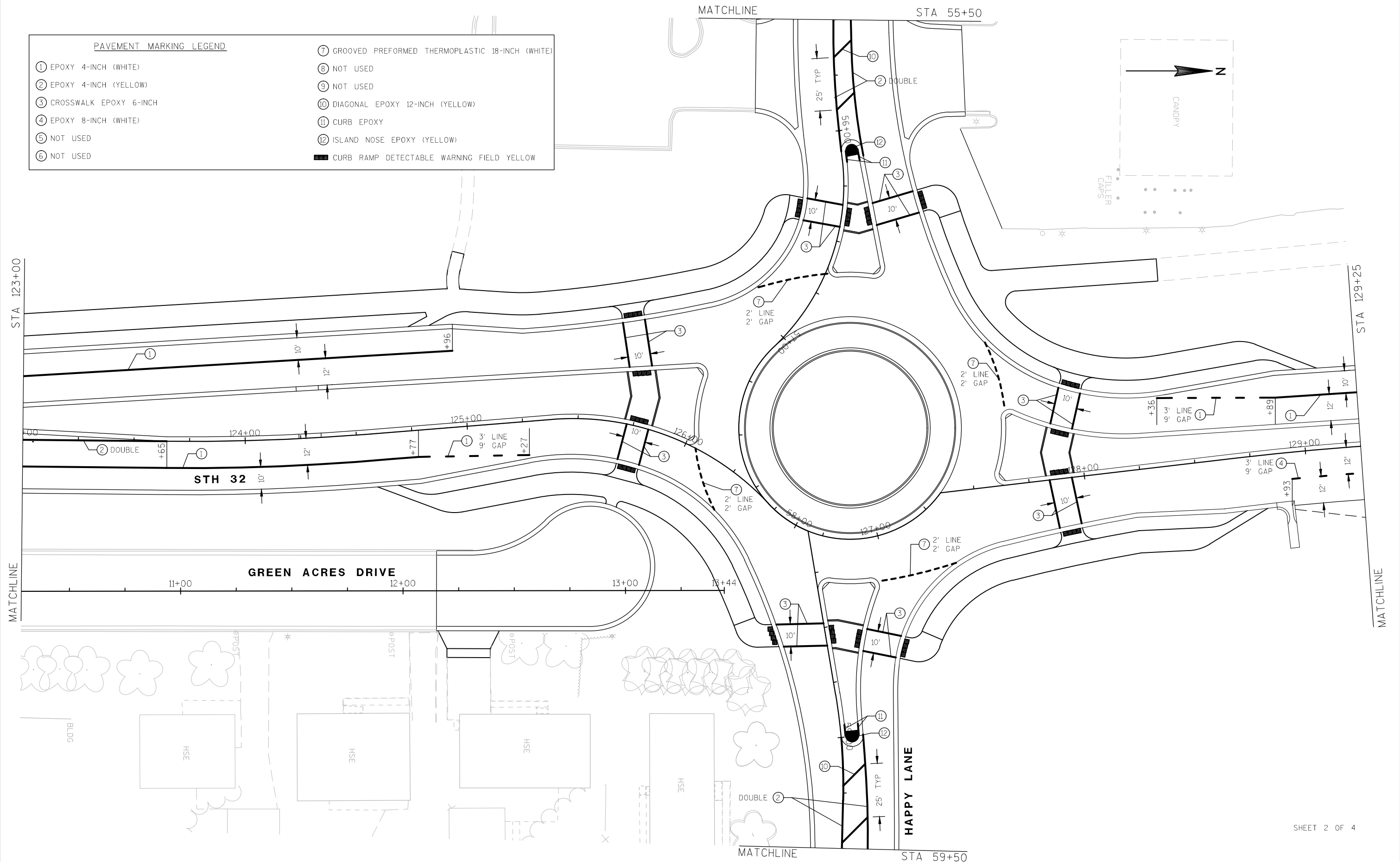
0 20 40

SHEET

E

PAVEMENT MARKING LEGEND

- | | |
|--------------------------|---|
| ① EPOXY 4-INCH (WHITE) | ⑦ GROOVED PREFORMED THERMOPLASTIC 18-INCH (WHITE) |
| ② EPOXY 4-INCH (YELLOW) | ⑧ NOT USED |
| ③ CROSSWALK EPOXY 6-INCH | ⑨ NOT USED |
| ④ EPOXY 8-INCH (WHITE) | ⑩ DIAGONAL EPOXY 12-INCH (YELLOW) |
| ⑤ NOT USED | ⑪ CURB EPOXY |
| ⑥ NOT USED | ⑫ ISLAND NOSE EPOXY (YELLOW) |
| | ■ CURB RAMP DETECTABLE WARNING FIELD YELLOW |



SHEET 2 OF 4

PROJECT NO: 4540-23-71

HWY: STH 32

COUNTY: SHEBOYGAN

PAVEMENT MARKING

SCALE, FEET

0 20 40

SHEET

E

PAVEMENT MARKING LEGEND

- ① EPOXY 4-INCH (WHITE)
② EPOXY 4-INCH (YELLOW)
③ CROSSWALK EPOXY 6-INCH
④ EPOXY 8-INCH (WHITE)
⑤ NOT USED
⑥ NOT USED

- ⑦ GROOVED PREFORMED THERMOPLASTIC 18-INCH (WHITE)
⑧ NOT USED
⑨ NOT USED
⑩ DIAGONAL EPOXY 12-INCH (YELLOW)
⑪ CURB EPOXY
⑫ ISLAND NOSE EPOXY (YELLOW)
CURB RAMP DETECTABLE WARNING FIELD YELLOW



SIGN

STA 129+25

MATCHLINE

130+00

131+00

132+00

133+00

134+00

135+00

STH 32

SHEET 3 OF 4

PROJECT NO: 4540-23-71

HWY: STH 32

COUNTY: SHEBOYGAN

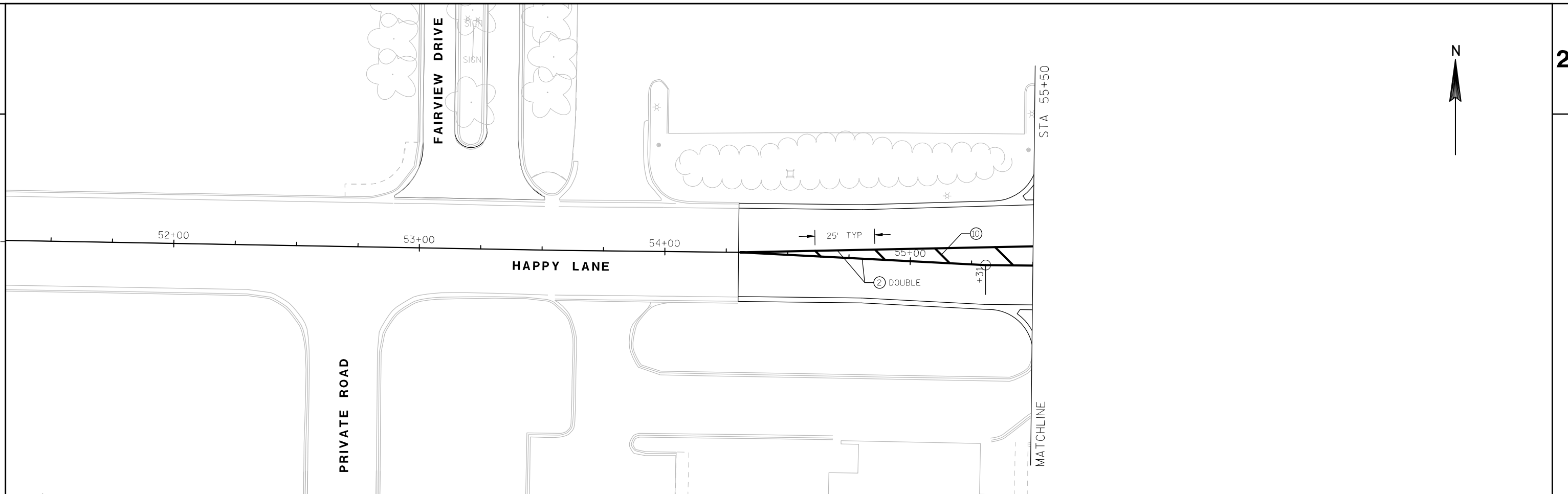
PAVEMENT MARKING

SCALE, FEET

0 20 40

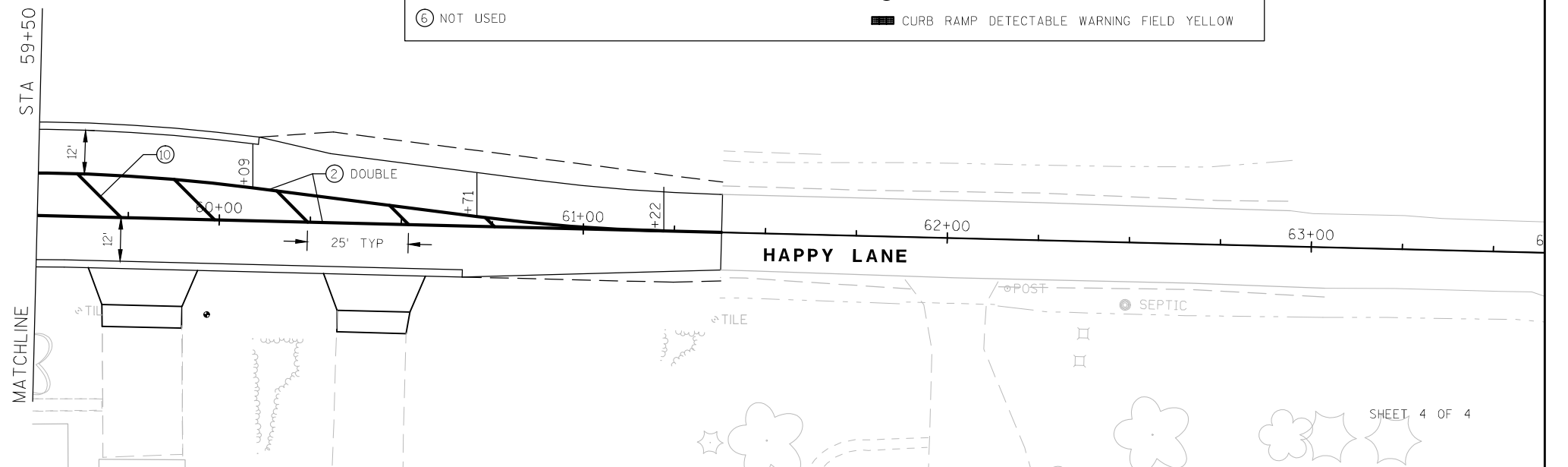
SHEET

E



PAVEMENT MARKING LEGEND

- | | |
|--------------------------|---|
| ① EPOXY 4-INCH (WHITE) | ⑦ GROOVED PREFORMED THERMOPLASTIC 18-INCH (WHITE) |
| ② EPOXY 4-INCH (YELLOW) | ⑧ NOT USED |
| ③ CROSSWALK EPOXY 6-INCH | ⑨ NOT USED |
| ④ EPOXY 8-INCH (WHITE) | ⑩ DIAGONAL EPOXY 12-INCH (YELLOW) |
| ⑤ NOT USED | ⑪ CURB EPOXY |
| ⑥ NOT USED | ⑫ ISLAND NOSE EPOXY (YELLOW) |
| | ■ CURB RAMP DETECTABLE WARNING FIELD YELLOW |



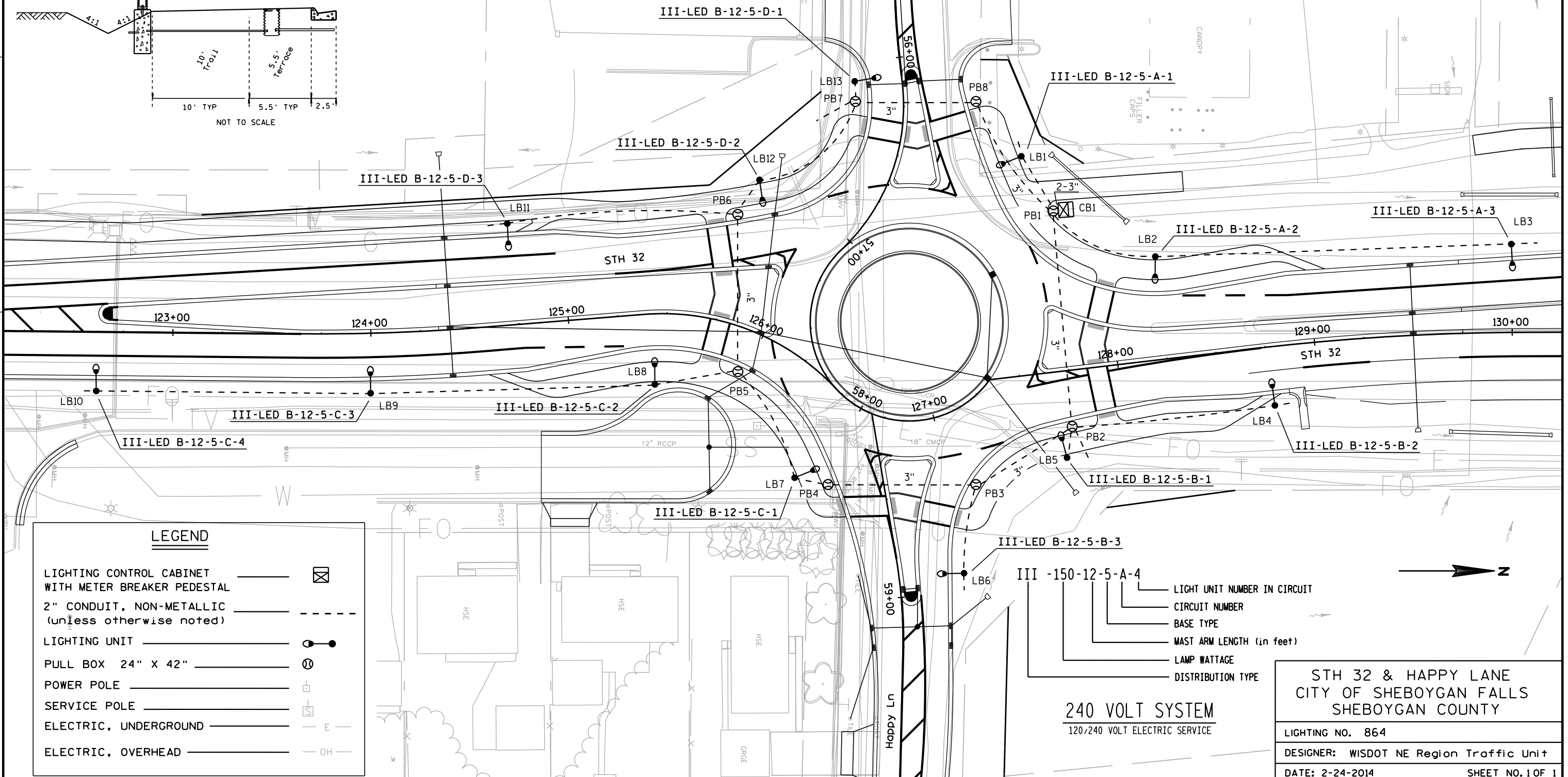
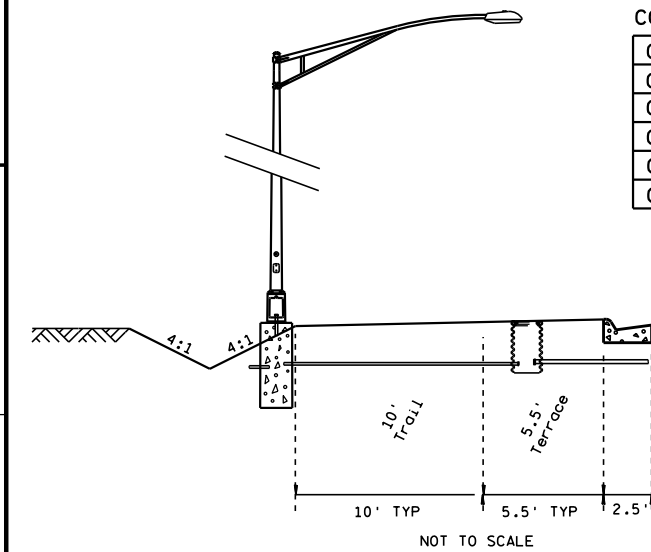
CONDUCTOR COLOR SCHEME

Circuit "A" =	Black
Circuit "B" =	Red
Circuit "C" =	Blue
Circuit "D" =	Brown
Circuit "E" =	Orange
Circuit "F" =	Yellow

NOTES:

WISCONSIN DOT NORTHEAST REGION ELECTRICAL UNIT SHALL APPROVE FINAL LOCATIONS FOR ALL CONCRETE BASES IN THE FIELD PRIOR TO CONSTRUCTION. CONTACT THEM 3 DAYS IN ADVANCE AT (920) 492-5710.

THE LOCATION OF EXISTING AND PROPOSED UTILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. IN ADDITION, THERE MAY BE OTHER UTILITIES WITHIN THE PROJECT AREA WHICH ARE NOT SHOWN. THE CONTRACTOR SHALL VERIFY THE LOCATIONS OF ALL UTILITIES PRIOR TO CONSTRUCTION.



LEGEND

LIGHTING CONTROL CABINET WITH METER BREAKER PEDESTAL	☒
2" CONDUIT, NON-METALLIC (unless otherwise noted)	---
LIGHTING UNIT	●
PULL BOX 24" X 42"	⊗
POWER POLE	⊠
SERVICE POLE	⊡
ELECTRIC, UNDERGROUND	— E —
ELECTRIC, OVERHEAD	— OH —

240 VOLT SYSTEM

120/240 VOLT ELECTRIC SERVICE

LIGHT UNIT NUMBER IN CIRCUIT
CIRCUIT NUMBER
BASE TYPE
MAST ARM LENGTH (in feet)
LAMP WATTAGE
DISTRIBUTION TYPE

STH 32 & HAPPY LANE
CITY OF SHEBOYGAN FALLS
SHEBOYGAN COUNTY

LIGHTING NO. 864

DESIGNER: WISDOT NE Region Traffic Unit

DATE: 2-24-2014

SHEET NO. 1 OF 1

PROJECT NO: 4540-23-71

HWY: STH 32

COUNTY: SHEBOYGAN

CONSTRUCTION DETAIL - ROUNDABOUT LIGHTING

SHEET

E

FILE NAME : F:\d3-traffic\l864.dgn

PLOT DATE : 30-MAR-2015 07:18

PLOT BY : dotc5s

PLOT NAME : L864.const

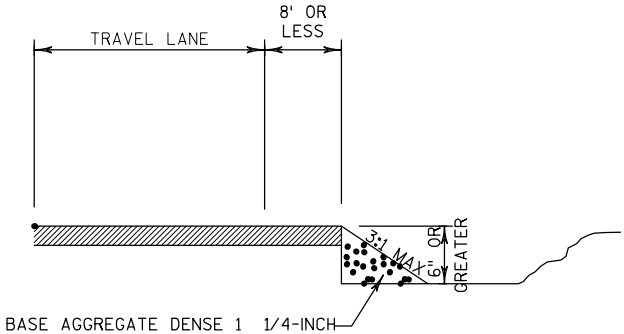
PLOT SCALE : 50:1

WISDOT/CADDS SHEET 42

GENERAL NOTES FOR CONSTRUCTION STAGING AND TRAFFIC CONTROL

- 1. A FLAGGER MAY BE REQUIRED WHERE CONSTRUCTION VEHICLES ENTER OR LEAVE "WORK/CLOSED" AREAS IF WARRANTED BY CONDITIONS AND/OR AS DIRECTED BY THE ENGINEER.
- 2. ADEQUATE TURNING PROVISIONS SHALL BE MAINTAINED FOR ALL VEHICLES, INCLUDING TRUCKS, AS DIRECTED BY THE ENGINEER.
- 3. IF A DROP OFF GREATER THAN 6 INCHES WILL OCCUR WITHIN 8 FEET OF AN OPEN TRAVEL LANE A 3:1 SLOPE OF FLATTER SHALL BE CONSTRUCTED USING BASE AGGREGATE DENSE 1 1/4-INCH.








NOTE:
PROVIDE 3:1 OR FLATTER SLOPE FOR ALL DROP OFFS GREATER THAN 6-INCHES, 8 FEET OR LESS FROM A TRAVEL LANE.



DROP OFFS DURING CONSTRUCTION

SHEET 1 OF 5

TRAFFIC CONTROL LEGEND

-  POST MOUNTED TRAFFIC CONTROL SIGN
-  TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C WARNING LIGHT
-  TYPE III BARRICADE (8' WIDE) WITH TWO TYPE A WARNING LIGHTS WITH/WITHOUT SIGN
-  ASPHALTIC SURFACE TEMPORARY
-  WORK ZONE
-  TRAFFIC FLOW
-  PORTABLE CHANGEABLE MESSAGE SIGN

STAGE 1 NOTES

CONSTRUCT TEMPORARY ACCESS ROADS. STH 32 AND HAPPY LANE TO REMAIN OPEN TO THROUGH TRAFFIC. PLACE PCMS SIGNS ONE WEEK PRIOR TO CLOSURE OF STH 32 AND HAPPY LANE.

PRIVATE ROAD

PRIVATE ROAD

FAIRVIEW DRIVE

END
ROAD WORK
G20-2A
48" X 24"

END
ROAD WORK
G20-2A
48" X 24"

STH 32

GREEN ACRES DRIVE

HAPPY LANE

TEMPORARY ACCESS
ROAD NE QUADRANT

ROAD
CLOSED
R11-2
48" X 30"

END
ROAD WORK
G20-2A
48" X 24"

ROAD
WORK
250 FT
W20-1D MOD

ROAD
WORK
AHEAD
W20-1A

SHEET 2 OF 5

PROJECT NO: 4540-23-71

HWY: STH 32

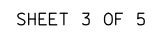
COUNTY: SHEBOYGAN

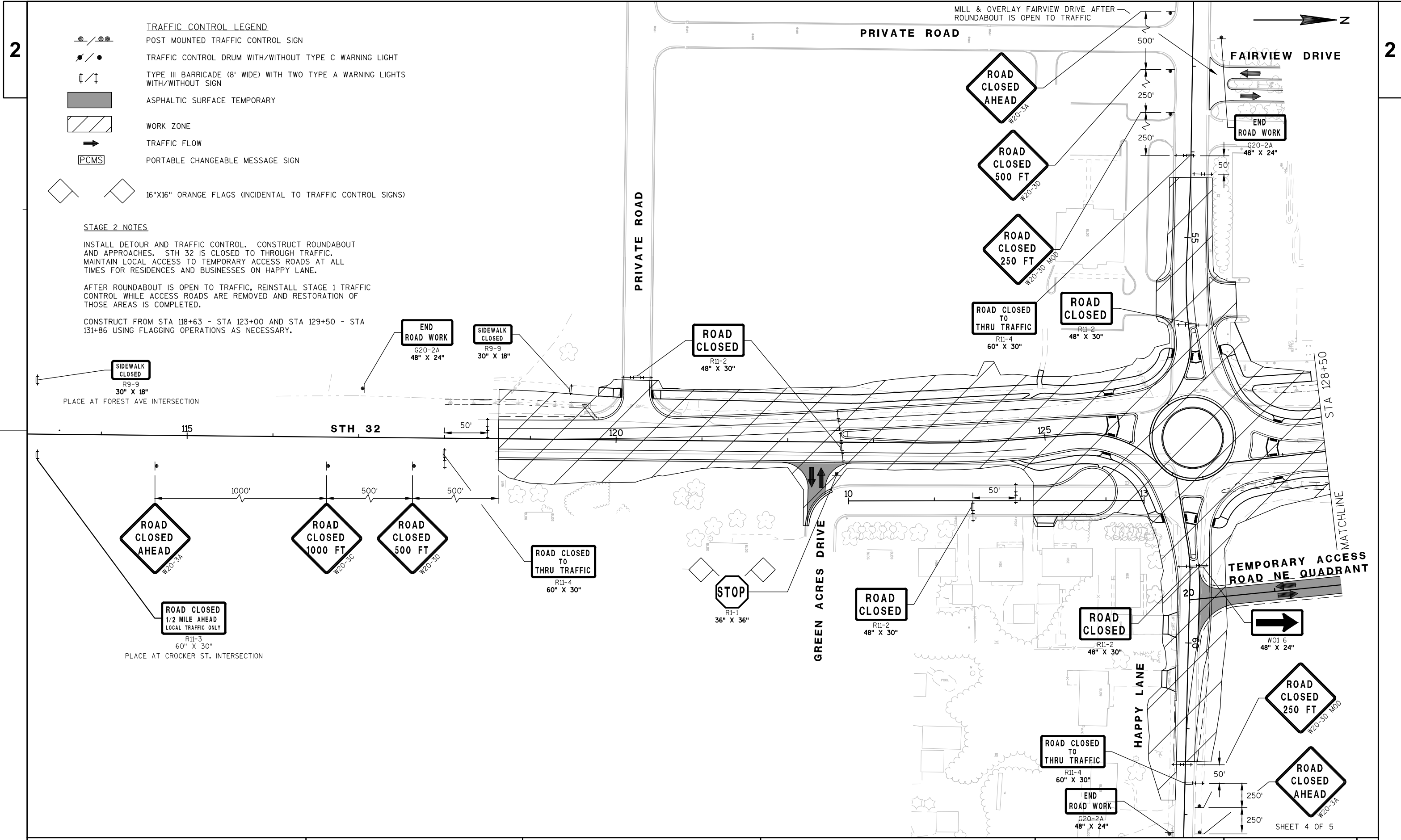
TRAFFIC CONTROL - STAGE 1

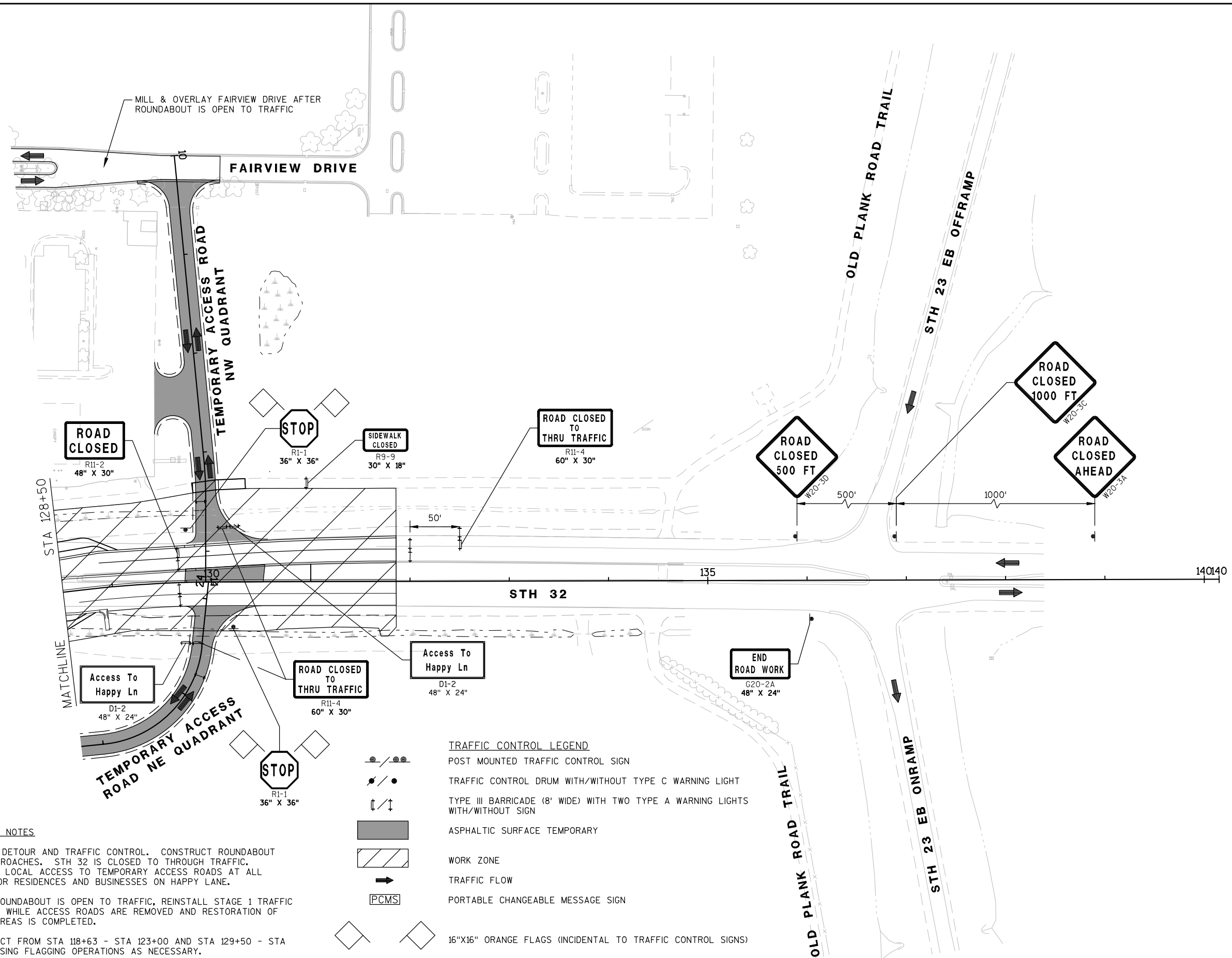
SCALE, FEET

SHEET

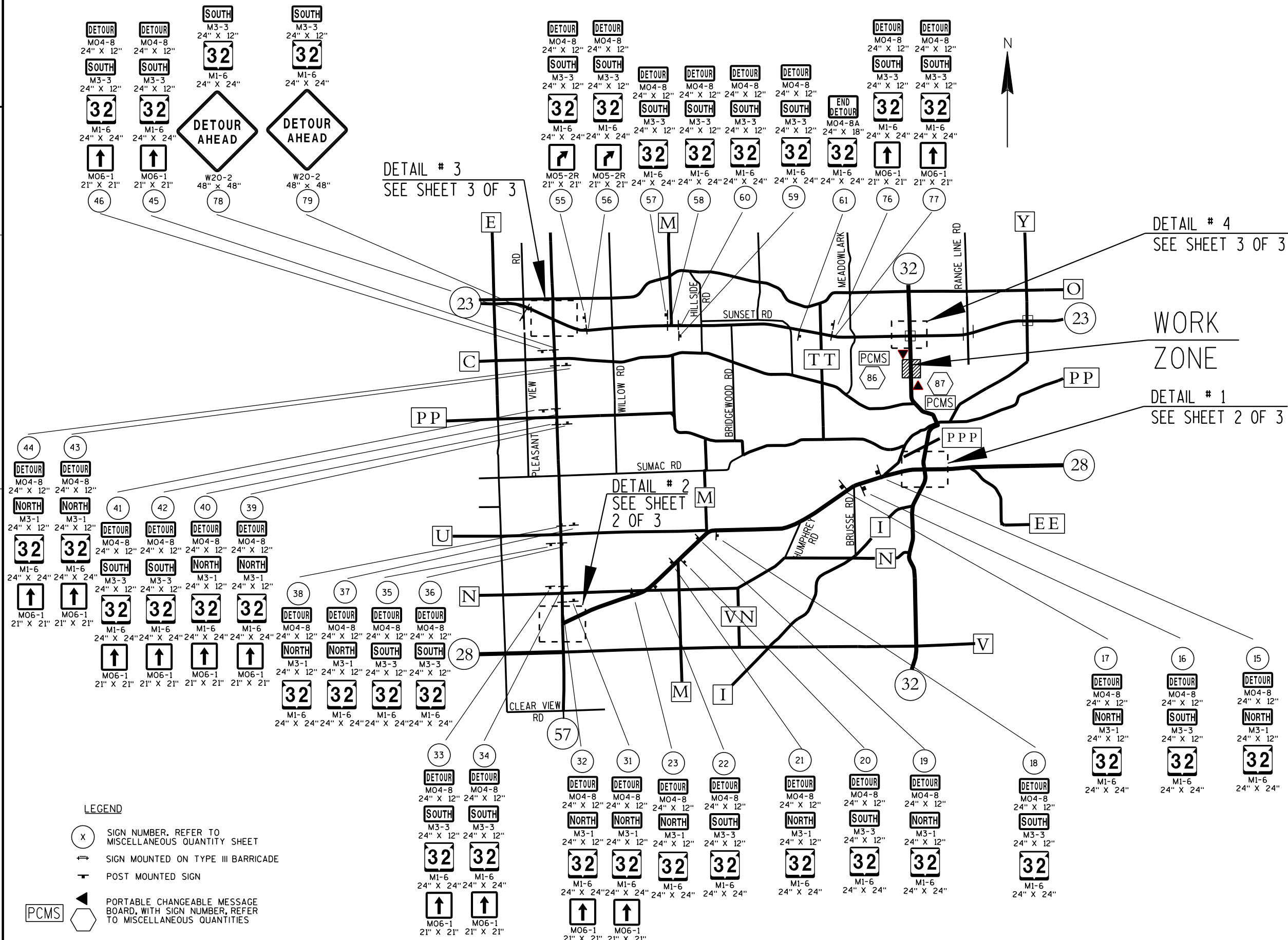
E







SHEET 5 OF 5



SHEET 1 OF 3
PLAN SHEET PRODUCED
BY WISDOT-NE REGION

PROJECT NO: 4540-23-71

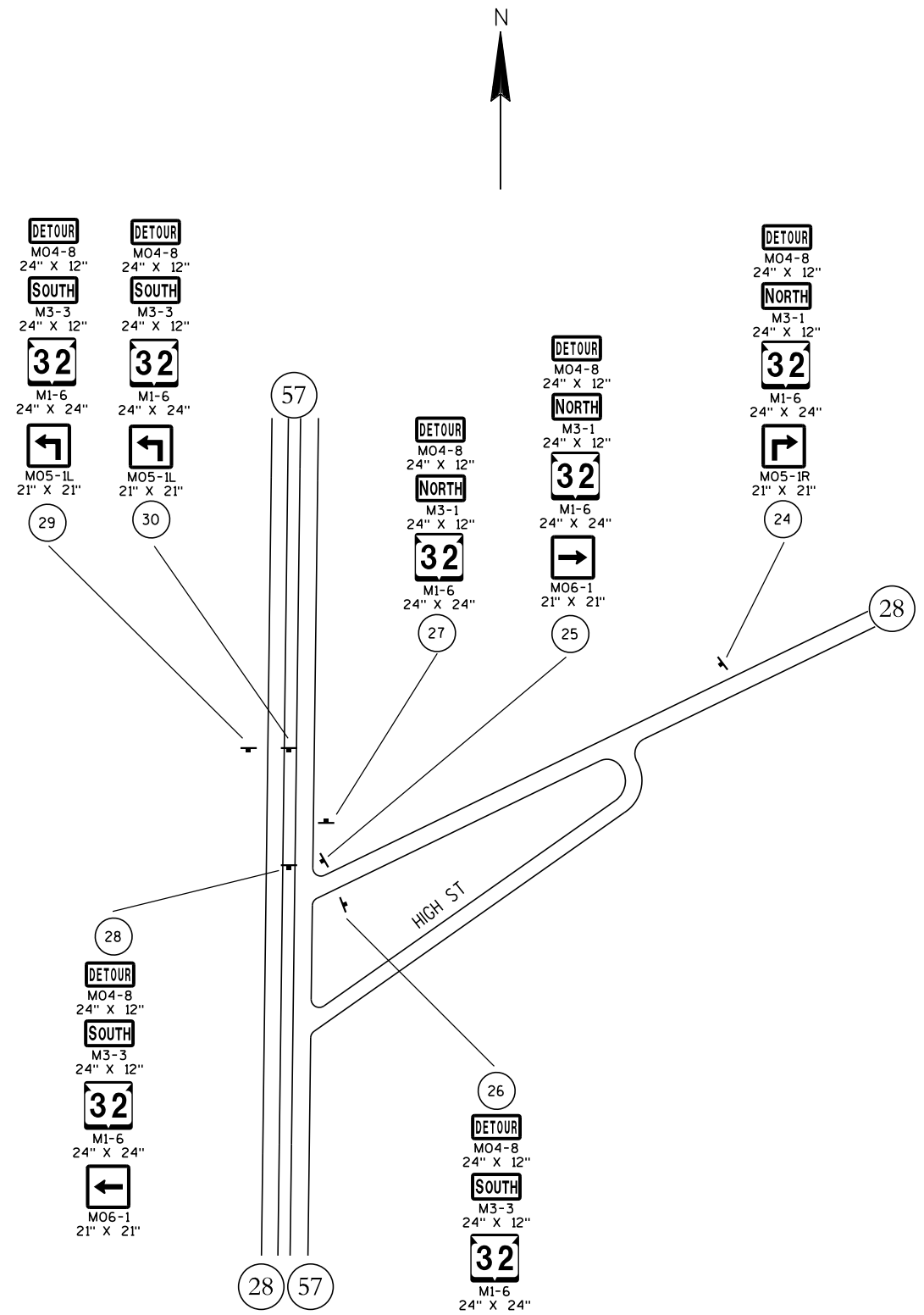
HWY: STH 32

COUNTY: SHEBOYGAN

DETOUR SIGNING DETAIL

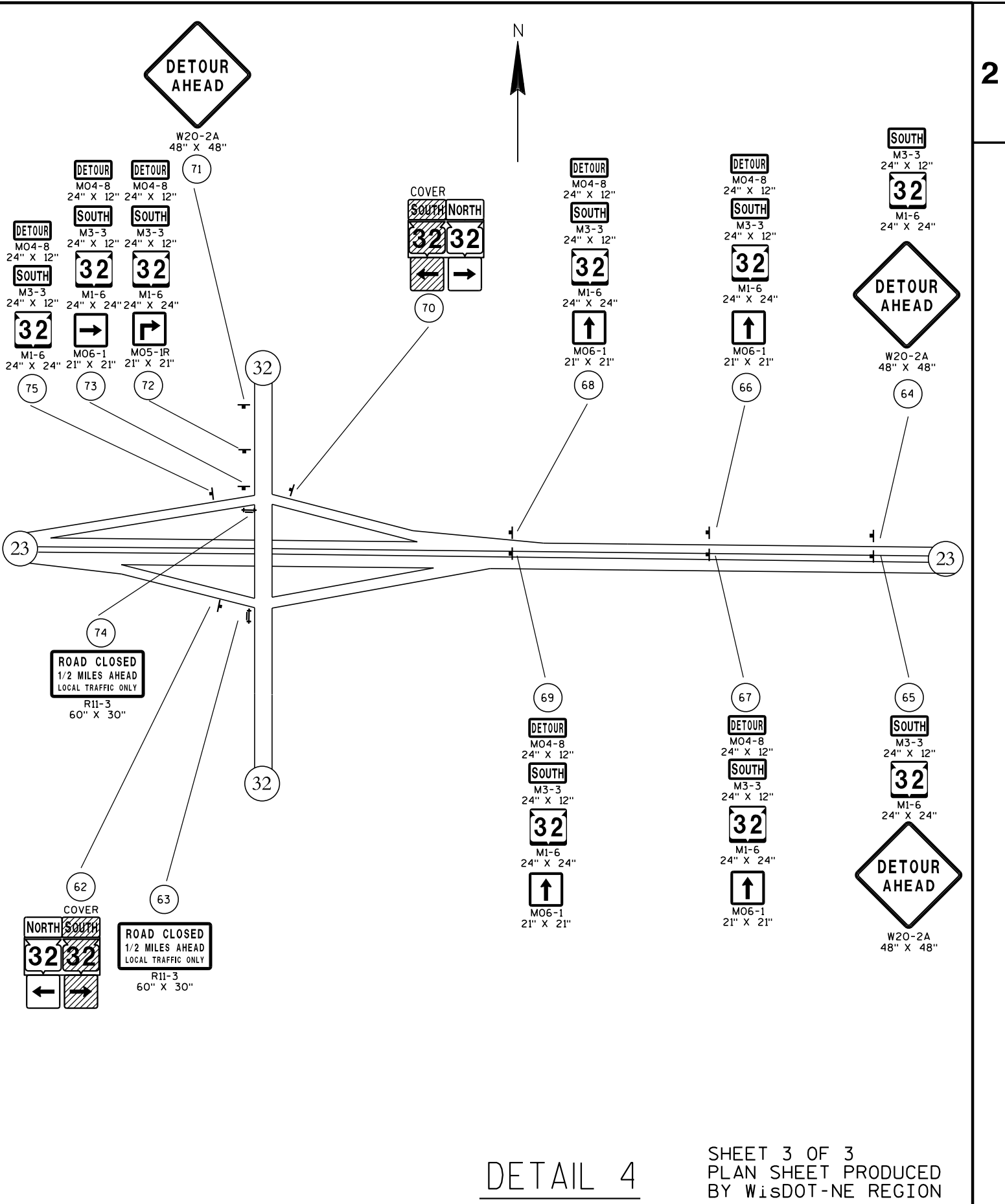
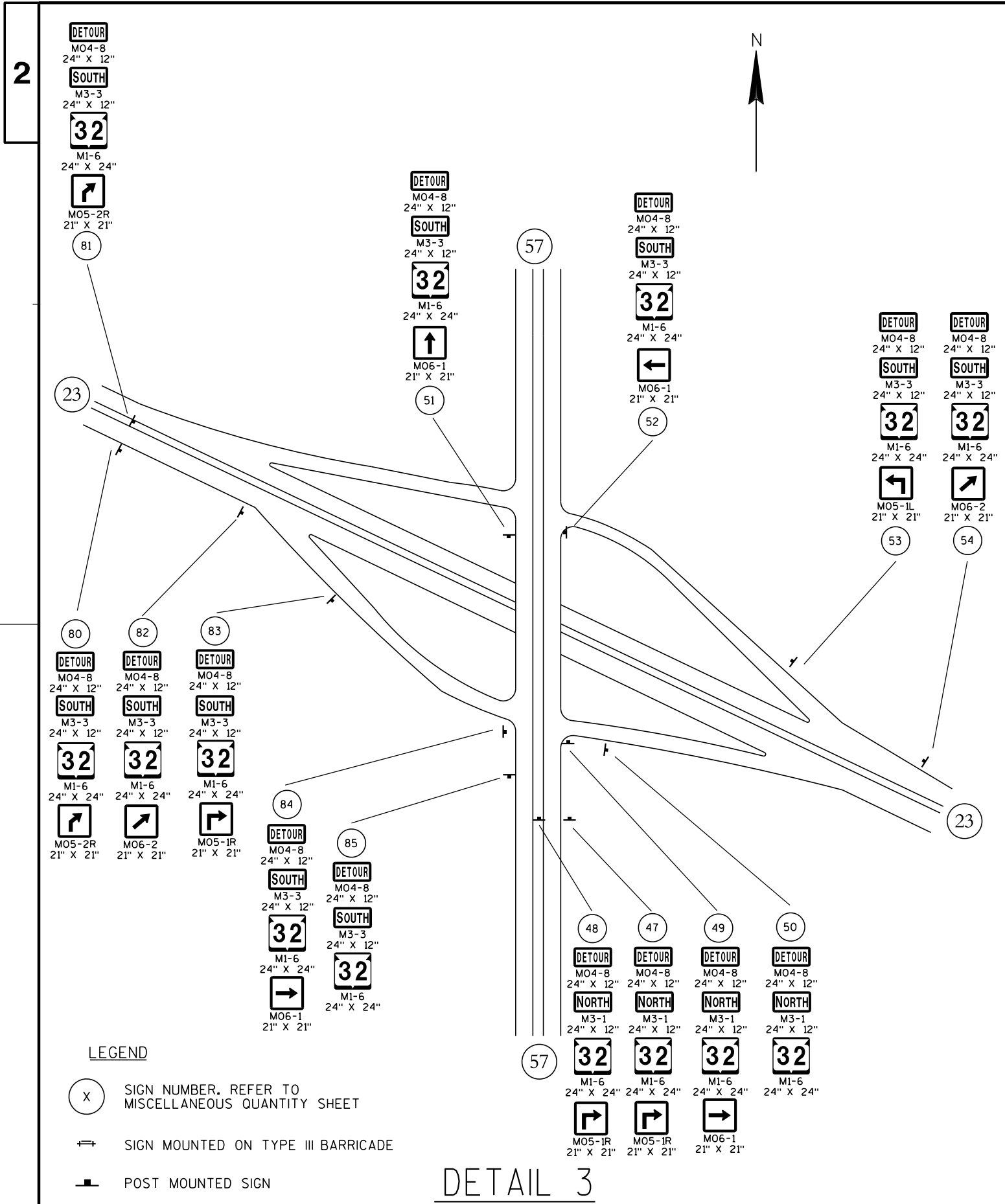
SHEET

E

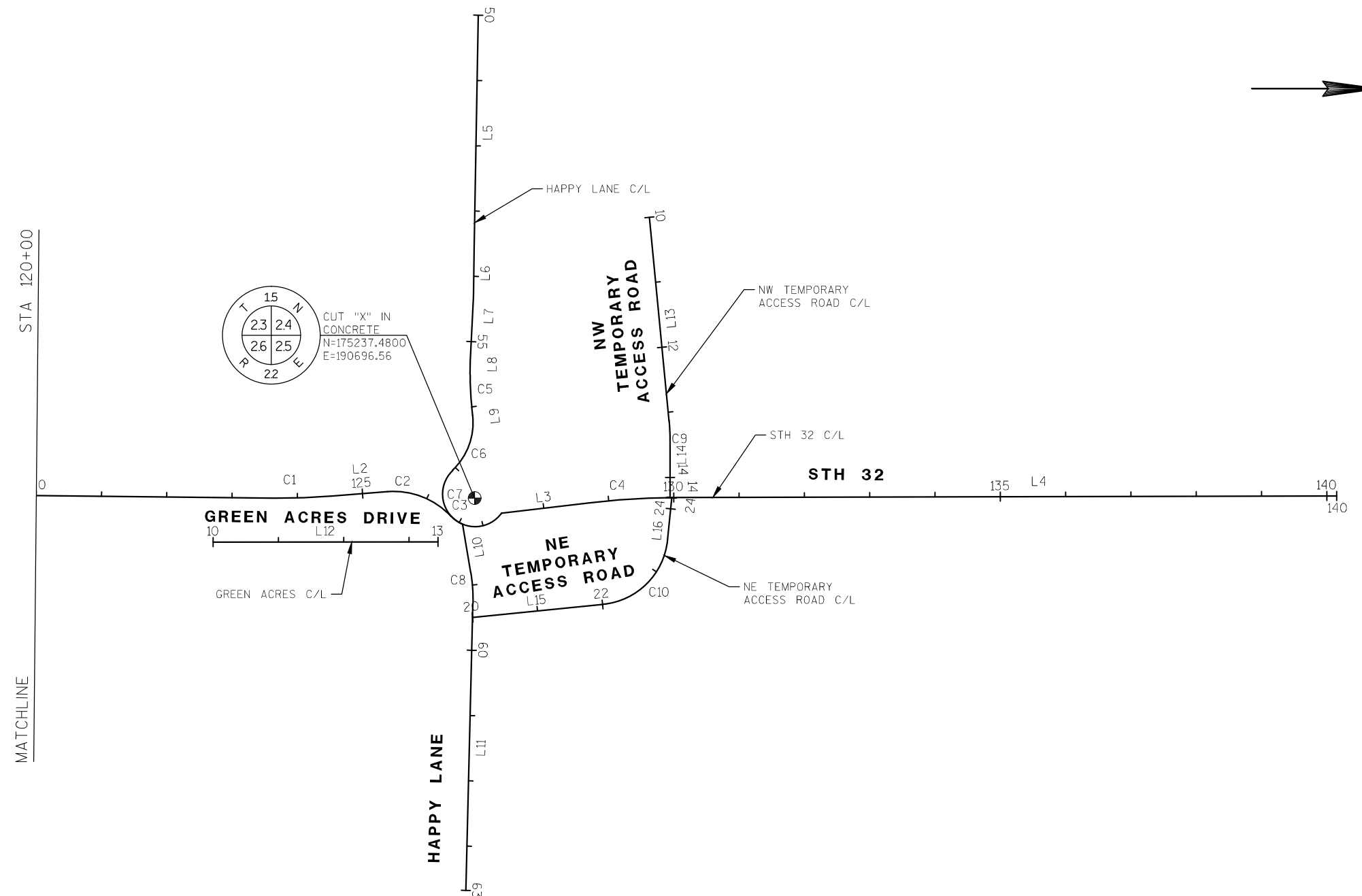
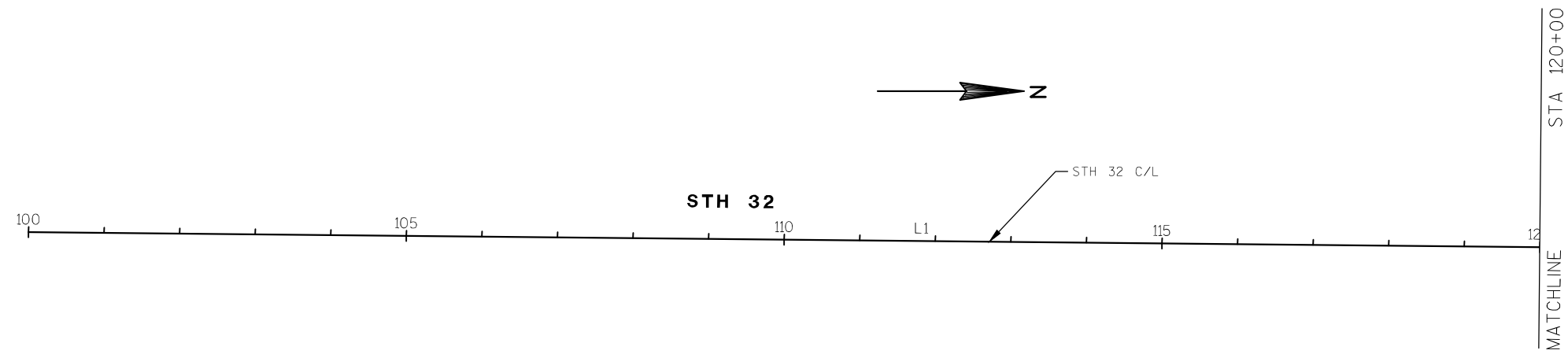


DETAIL 2

1



SHEET 3 OF 3
PLAN SHEET PRODUCED
BY WISDOT-NE REGION



SHEET 1 OF 8

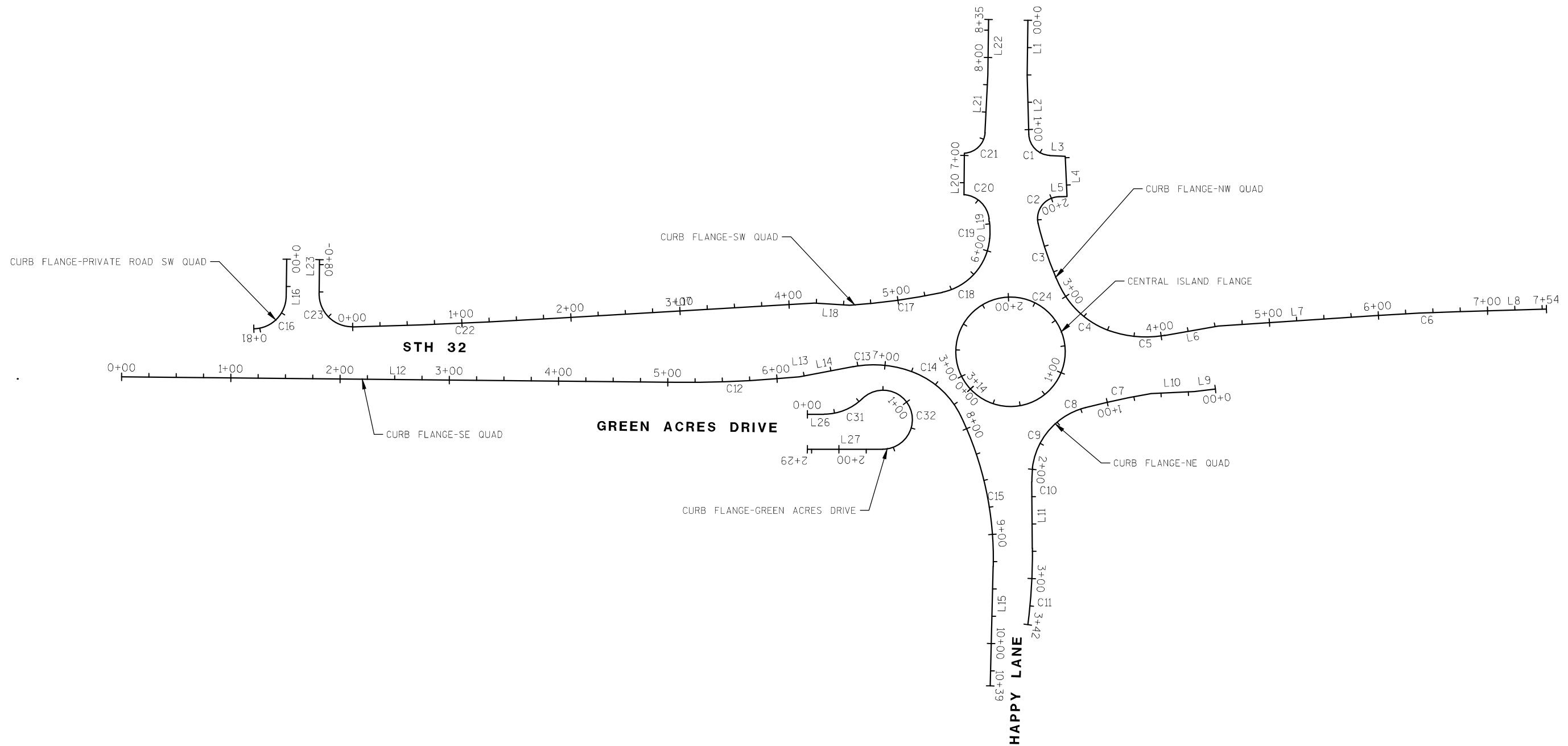
STH 32 CL																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L1	100+00.00	123+64.74	172566.33 190672.98	174930.95 190696.51						2364.74'						N0°34'12.4"E
C1					124+09.52	174975.73 190696.96	5°07'42"	5°43'46"	44.78'	89.50'	1.00'	1000.00'	123+64.74	124+54.25	N0°34'12.4"E	N4°33'29.2"W
L2	124+54.25	125+38.23	175020.38 190693.40	175104.09 190686.72						83.98'						N4°33'29.2"W
C2					125+96.27	175161.95 190682.11	51°37'26"	47°44'47"	58.04'	108.12'	13.30'	120.00'	125+38.23	126+46.35	N4°33'29.2"W	N47°03'57.0"E
C3					127+07.42	175243.08 190769.32	101°23'09"	114°35'30"	61.07'	88.48'	28.93'	50.00'	126+46.35	127+34.82	N47°03'57.0"E	N54°19'11.8"W
L3	127+34.82	128+69.69	175278.70 190719.71	175412.64 190703.96						134.86'						N6°42'18.2"W
C4					129+38.44	175480.93 190695.94	6°33'29"	4°46'29"	68.75'	137.35'	1.97'	1200.00'	128+69.69	130+07.04	N6°42'18.2"W	N0°08'48.8"W
L4	130+07.04	140+14.99	175549.68 190695.76	176557.62 190693.18						1007.95'						N0°08'48.8"W

HAPPY LANE CL																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L5	50+00.00	53+57.71	175243.25 189957.20	175236.87 190314.86						357.71'						S88°58'38.9"E
L6	53+57.71	54+30.63	175236.87 190314.86	175236.03 190387.77						72.92'						S89°20'26.8"E
L7	54+30.63	55+30.71	175236.03 190387.77	175230.88 190487.72						100.08'						S87°03'00.6"E
L8	55+30.71	55+50.62	175230.88 190487.72	175230.65 190507.63						19.91'						S89°20'26.8"E
C5					55+75.48	175230.36 190532.48	7°06'45"	14°19'26"	24.86'	49.65'	0.77'	400.00'	55+50.62	56+00.27	S89°20'26.8"E	N83°32'48.1"E
L9	56+00.27	56+13.28	175233.16 190557.19	175234.62 190570.11						13.00'						N83°32'48.1"E
C6					56+63.32	175240.24 190619.84	53°10'19"	57°17'45"	50.05'	92.80'	11.82'	100.00'	56+13.28	57+06.08	N83°32'48.1"E	S43°16'52.7"E
C7					57+83.91	175147.15 190707.51	114°34'00"	114°35'30"	77.83'	99.98'	42.51'	50.00'	57+06.08	58+06.06	S43°16'52.7"E	N22°09'07.5"E
L10	58+06.06	58+80.44	175219.24 190736.86	175231.58 190810.20						74.38'						N80°26'40.3"E
C8					59+04.46	175235.57 190833.89	10°58'38"	22°55'06"	24.02'	47.90'	1.15'	250.00'	58+80.44	59+28.33	N80°26'40.3"E	S88°34'41.9"E
L11	59+28.33	63+67.85	175234.98 190857.91	175224.07 191297.29						439.51'						S88°34'41.9"E

GREEN ACRES CL																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L12	10+00.00	13+44.37	174837.19 190763.96	175181.56 190763.54						344.37'						N0°04'10.4"W

NW TEMPORARY ACCESS ROAD CL																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L13	10+00.00	13+13.01	175505.10 190266.53	175535.37 190578.07						313.01'						N84°27'00.8"E
C9					13+28.04	175536.83 190593.03	5°32'59"	18°28'57"	15.03'	30.03'	0.36'	310.00'	13+13.01	13+43.04	N84°27'00.8"E	N90°00'00.0"E
L14	13+43.04	14+30.85	175536.83 190608.05	175536.83 190695.86						87.81'						N90°00'00.0"E

NE TEMPORARY ACCESS ROAD CL																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L15	20+00.00	22+00.91	175234.44 190879.38	175434.35 190859.41						200.91'						N5°42'18.7"W
C10					22+90.64	175523.65 190850.49	78°24'49"	52°05'13"	89.74'	150.54'	31.96'	110.00'	22+00.91	23+51.45	N5°42'18.7"W	N84°07'08.0"W
L16	23+51.45	24+17.19	175532.84 190761.22	175539.58 190695.83						65.74'						N84°07'08.0"W



SHEET 3 OF 8

CURB FLANGE-NW QUAD																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L1	0+00.00	0+50.52	175254.04 190387.14	175253.46 190437.66						50.52'						S89°20'26.8"E
L2	0+50.52	1+04.41	175253.46 190437.66	175254.99 190491.52						53.89'						N88°22'07.0"E
C1					1+22.95	175255.52 190510.06	85°40'56"	286°28'44"	18.55'	29.91'	7.28'	20.00'	1+04.41	1+34.32	N88°22'07.0"E	N2°41'11.5"E
L3	1+34.32	1+48.62	175274.04 190510.93	175288.34 190511.60						14.31'						N2°41'11.5"E
L4	1+48.62	1+85.47	175288.34 190511.60	175289.87 190548.42						36.85'						N87°36'27.8"E
L5	1+85.47	1+92.85	175289.87 190548.42	175282.50 190548.59						7.38'						S1°18'54.0"E
C2					2+17.53	175257.82 190549.16	101°57'34"	286°28'44"	24.68'	35.59'	11.77'	20.00'	1+92.85	2+28.44	S1°18'54.0"E	N76°43'32.4"E
C3					2+58.31	175270.35 190602.25	11°22'17"	19°05'55"	29.87'	59.54'	1.48'	300.00'	2+28.44	2+87.99	N76°43'32.4"E	N65°21'15.1"E
C4					3+22.25	175297.10 190660.54	46°22'39"	71°37'11"	34.27'	64.76'	7.03'	80.00'	2+87.99	3+52.74	N65°21'15.1"E	N18°58'36.0"E
C5					3+78.58	175353.94 190680.09	28°58'30"	57°17'45"	25.84'	50.57'	3.28'	100.00'	3+52.74	4+03.31	N18°58'36.0"E	N9°59'53.8"W
L6	4+03.31	4+53.31	175379.38 190675.60	175428.62 190666.92						50.00'						N9°59'53.8"W
L7	4+53.31	5+99.59	175428.62 190666.92	175574.59 190657.27						146.28'						N3°47'02.2"W
C6					6+37.16	175612.07 190654.79	2°07'44"	2°50'01"	37.57'	75.13'	0.35'	2022.00'	5+99.59	6+74.72	N3°47'02.2"W	N1°39'18.4"W
L8	6+74.72	7+53.95	175649.63 190653.70	175728.82 190651.42						79.23'						N1°39'18.4"W

CURB FLANGE-NE QUAD																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L9	0+00.00	0+19.42	175425.74 190724.62	175406.45 190726.88						19.42'						S6°39'43.8"E
L10	0+19.42	0+58.92	175406.45 190726.88	175366.99 190728.73						39.51'						S2°40'56.7"E
C7					0+89.71	175336.65 190733.97	4°24'26"	7°09'43"	30.78'	61.54'	0.59'	800.00'	0+58.92	1+20.46	S9°48'58.2"E	S14°13'24.5"E
C8					1+32.22	175295.41 190744.43	20°31'00"	88°08'50"	11.76'	23.28'	1.06'	65.00'	1+20.46	1+43.74	S14°13'24.5"E	S34°44'24.1"E
C9					1+73.00	175261.70 190767.81	48°28'14"	88°08'50"	29.26'	54.99'	6.28'	65.00'	1+43.74	1+98.72	S34°44'24.1"E	S83°12'37.8"E
C10					2+05.10	175257.49 190803.19	7°17'47"	57°17'51"	6.38'	12.73'	0.20'	100.00'	1+98.72	2+11.46	S83°12'37.8"E	N89°29'35.0"E
L11	2+11.46	2+72.32	175257.54 190809.57	175258.08 190870.42						60.86'						N89°29'35.0"E
C11					3+07.39	175258.39 190905.49	7°50'14"	11°11'26"	35.07'	70.03'	1.20'	512.00'	2+72.32	3+42.35	N89°29'35.0"E	S82°40'11.4"E

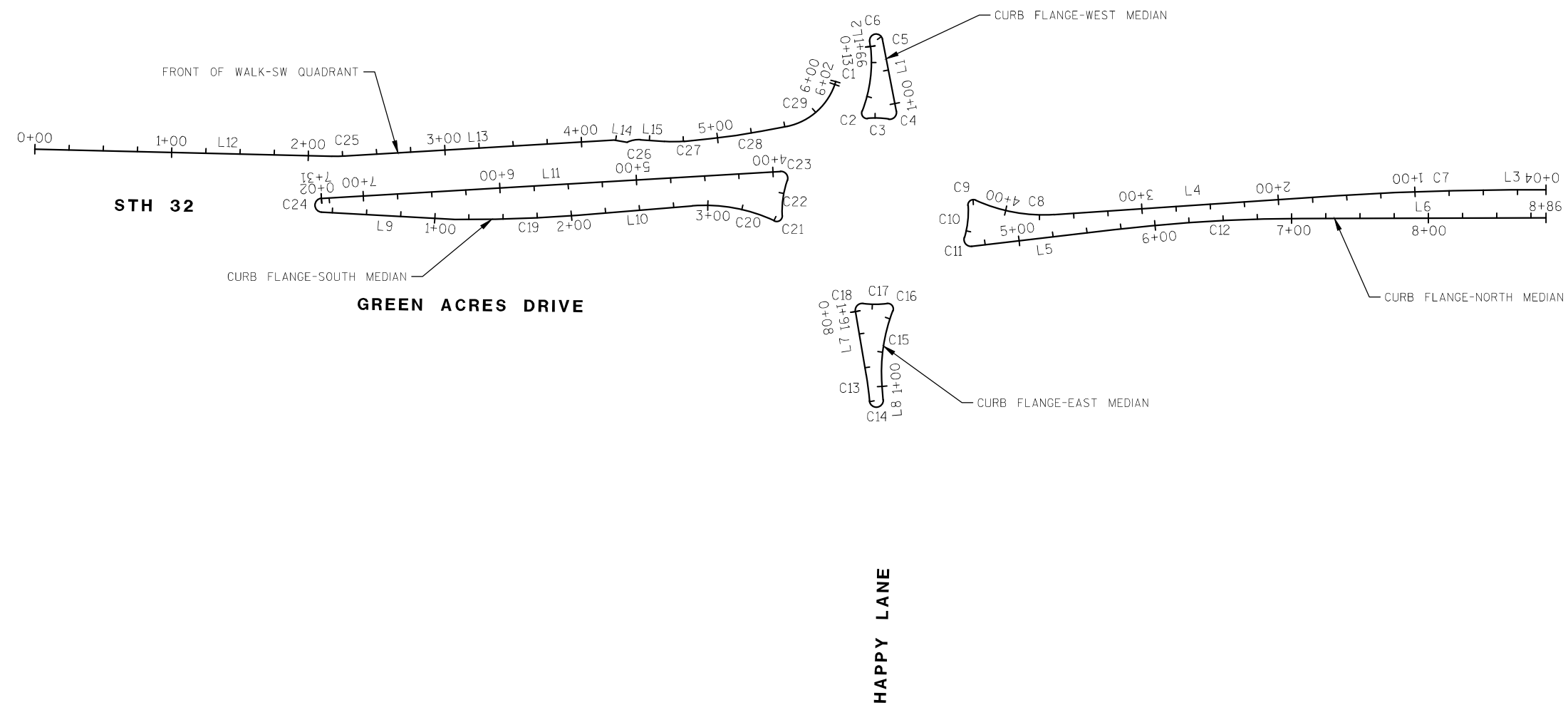
CURB FLANGE-SE QUAD																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L12	0+00.00	5+06.29	174424.47 190713.47	174930.74 190718.51						506.29'						N0°34'12.4"E
C12					5+52.06	174976.50 190718.96	5°07'42"	5°36'22"	45.77'	91.47'	1.02'	1022.00'	5+06.29	5+97.77	N0°34'12.4"E	N4°33'29.2"W
L13	5+97.77	6+20.64	175022.12 190715.33	175044.93 190713.51						22.88'						N4°33'29.2"W
L14	6+20.64	6+70.64	175044.93 190713.51	175094.05 190704.16						50.00'						N10°46'25.2"W
C13					7+00.79	175123.66 190698.53	33°33'19"	57°17'45"	30.15'	58.57'	4.45'	100.00'	6+70.64	7+29.21	N10°46'25.2"W	N22°46'54.2"E
C14					7+59.49	175179.38 190721.93	41°27'40"	71°37'11"	30.28'	57.89'	5.54'	80.00'	7+29.21	7+87.10	N22°46'54.2"E	N64°14'33.9"E
C15					8+59.62	175224.05 190814.51	27°10'44"	19°05'55"	72.52'	142.31'	8.64'	300.00'	7+87.10	9+29.41	N64°14'33.9"E	S88°34'41.9"E
L15	9+29.41	10+38.73	175222.25 190887.01	175219.54 190996.29						109.32'						S88°34'41.9"E

CURB FLANGE-PRIVATE ROAD SW QUAD																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L16	0+00.00	0+34.14	174575.67 190605.80	174575.16 190639.94						34.14'						S89°08'35.2"E
C16					0+63.39	174574.73 190669.18	88°32'34"	190°59'09"	29.25'	46.36'	11.90'	30.00'	0+34.14	0+80.50	S89°08'35.2"E	S0°36'00.9"E

CURB FLANGE-SW QUAD																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L23	-0+79.50	-0+48.35	174605.67 190606.24	174605.20 190637.38						31.15'						S89°08'35.2"E
C23					-0+17.09	174604.74 190668.64	92°22'14"	190°59'09"	31.27'	48.37'	13.33'	30.00'	-0+48.35	0+00.01	S89°08'35.2"E	N1°30'49.5"W
C22					0+92.34	174728.29 190665.38	1°51'47"	1°00'33"	92.33'	184.64'	0.75'	5678.00'	0+00.01	1+84.65	N1°30'49.5"W	N3°22'36.9"W
L17	1+84.65	4+23.41	174820.46 190659.94	175058.80 190645.88						238.76'						N3°22'36.9"W
L18	4+23.41	4+55.68	175058.80 190645.88	175091.00 190647.99						32.27'						N3°44'53.2"E
C17					4+98.46	175133.69 190645.12	8°09'23"	9°32'57"	42.78'	85.41'	1.52'	600.00'	4+55.68	5+41.10	N3°50'25.0"W	N11°59'48.3"W
C18					5+82.14	175215.68 190627.70	73°28'04"	104°10'27"	41.05'	70.52'	13.63'	55.00'	5+41.10	6+11.62	N11°59'48.3"W	N85°27'51.9"W
C19					6+19.31	175219.54 190579.11	10°59'20"	71°37'11"	7.70'	15.34'	0.37'	80.00'	6+11.62	6+26.96	N85°27'51.9"W	S83°32'48.1"W
L19	6+26.96	6+29.43	175218.67 190571.46	175218.39 190569.01						2.47'						S83°32'48.1"W
C20					6+50.06	175216.08 190548.52	79°02'37"	229°10'58"	20.62'	34.49'	7.41'	25.00'	6+29.43	6+63.92	S83°32'48.1"W	S4°30'11.4"W
L20	6+63.92	7+01.83	175195.51 190546.90	175195.95 190508.99						37.91'						N89°20'26.8"W
C21					7+19.73	175213.82 190507.92	83°38'55"	286°28'44"	17.90'	29.20'	6.84'	20.00'	7+01.83	7+31.03	N3°24'05.1"W	N87°03'00.6"W
L21	7+31.03	7+83.91	175214.74 190490.05	175217.46 190437.24						52.88'						N87°03'00.6"W
L22	7+83.91	8+34.79	175217.46 190437.24	175218.04 190386.37						50.88'						N89°20'26.8"W

CENTRAL ISLAND FLANGE																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
C24					-0+00.03	175201.47 190724.59	359°56'33"	114°35'23"	0.03'	314.11'	100.00'	50.00'	0+00.00	3+14.11	N47°03'53.2"E	N47°07'20.1"E

CURB FLANGE-GREEN ACRES DRIVE																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L26	0+00.00	0+15.24	175052.21 190747.70	175067.45 190747.71						15.24'						N0°03'33.3"E
C31					0+35.66	175087.86 190747.74	44°24'54"	114°35'30"	20.41'	38.76'	4.01'	50.00'	0+15.24	0+54.00	N0°03'32.5"E	N44°21'21.8"W
C32					-0+12.13	175055.17 190779.70	224°24'55"	212°12'24"	66.14'	105.75'	98.44'	27.00'	0+54.00	1+59.76	N44°21'21.8"W	S0°03'33.3"W
L27	1+59.76	2+28.89	175121.31 190779.77	175052.18 190779.70						69.13'						S0°03'33.3"W



SHEET 6 OF 8

CURB FLANGE-WEST MEDIAN																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
C1					0+37.79	175237.37 190594.47	27°33'00"	57°17'45"	24.52'	48.08'	2.96'	100.00'	0+13.28	0+61.36	N83°32'48.1"E	S68°54'11.9"E
C2					0+67.73	175226.26 190623.28	115°43'24"	1432°23'40"	6.37'	8.08'	3.52'	4.00'	0+61.36	0+69.44	S68°54'11.9"E	N4°37'36.3"W
C3					0+77.17	175240.32 190622.14	12°58'47"	84°15'31"	7.74'	15.40'	0.44'	68.00'	0+69.44	0+84.84	N4°37'36.3"W	N8°21'10.4"E
C4					0+91.89	175254.94 190624.29	109°17'31"	1145°54'56"	7.05'	9.54'	3.64'	5.00'	0+84.84	0+94.38	N8°21'10.4"E	S79°03'38.9"W
L1	0+94.38	1+44.57	175253.60 190617.37	175244.08 190568.10						50.18'						S79°03'38.9"W
C5					1+46.20	175243.77 190566.50	0°37'25"	19°05'55"	1.63'	3.26'	0.00'	300.00'	1+44.57	1+47.83	S79°03'38.9"W	S79°41'03.6"W
C6					2+87.22	175218.52 190427.75	176°08'16"	1219°03'33"	139.39'	14.45'	134.77'	4.70'	1+47.83	1+62.28	S79°41'03.6"W	N83°32'48.1"E
L2	1+62.28	1+66.15	175234.18 190566.26	175234.62 190570.11						3.87'						N83°32'48.1"E

CURB FLANGE-NORTH MEDIAN																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L3	0+04.18	0+29.86	175728.58 190674.80	175702.90 190674.87						25.68'						S0°08'48.8"E
C7					0+93.36	175639.40 190675.03	3°38'13"	2°51'53"	63.50'	126.96'	1.01'	2000.00'	0+29.86	1+56.82	S0°08'48.8"E	S3°47'02.2"E
L4	1+56.82	3+64.32	175576.04 190679.22	175368.99 190692.91						207.50'						S3°47'02.2"E
C8					3+94.38	175338.99 190694.90	28°07'40"	47°44'47"	30.06'	58.91'	3.71'	120.00'	3+64.32	4+23.23	S3°47'02.2"E	S24°20'38.1"W
C9					4+29.87	175305.56 190679.77	117°50'39"	1432°23'40"	6.64'	8.23'	3.75'	4.00'	4+23.23	4+31.46	S24°20'38.1"W	N86°29'58.8"E
C10					4+43.42	175306.69 190698.33	19°57'02"	84°15'31"	11.96'	23.68'	1.04'	68.00'	4+31.46	4+55.14	N86°29'58.8"E	S73°32'58.7"E
C11					4+62.71	175301.16 190717.07	113°09'19"	1145°54'56"	7.58'	9.87'	4.08'	5.00'	4+55.14	4+65.01	S73°32'58.7"E	N6°42'18.2"W
L5	4+65.01	5+69.69	175308.69 190716.18	175412.64 190703.96						104.67'						N6°42'18.2"W
C12					6+38.44	175480.93 190695.94	6°33'29"	4°46'29"	68.75'	137.35'	1.97'	1200.00'	5+69.69	7+07.04	N6°42'18.2"W	N0°08'48.8"W
L6	7+07.04	8+86.00	175549.68 190695.76	175728.64 190695.30						178.96'						N0°08'48.8"W

CURB FLANGE-EAST MEDIAN																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L7	0+08.35	0+55.44	175223.77 190763.77	175231.58 190810.20						47.09'						N80°26'40.3"E
C13					0+64.97	175233.17 190819.60	4°21'59"	22°55'06"	9.53'	19.05'	0.18'	250.00'	0+55.44	0+74.49	N80°26'40.3"E	N84°48'38.9"E
C14					7+60.25	175296.05 191512.04	179°09'52"	1145°54'56"	685.76'	15.64'	680.78'	5.00'	0+74.49	0+90.12	N84°48'38.9"E	S85°38'46.6"W
L8	0+90.12	1+00.92	175243.99 190828.26	175243.17 190817.50						10.80'						S85°38'48.3"W
C15					1+28.94	175241.05 190789.56	25°16'11"	45°50'12"	28.02'	55.13'	3.10'	125.00'	1+00.92	1+56.05	S85°38'48.3"W	N69°05'00.9"W
C16					1+62.75	175253.44 190757.13	118°16'36"	1432°23'40"	6.69'	8.26'	3.80'	4.00'	1+56.05	1+64.31	N69°05'00.9"W	S7°21'36.9"E
C17					1+73.11	175238.07 190759.11	14°45'08"	84°15'31"	8.80'	17.51'	0.57'	68.00'	1+64.31	1+81.82	S7°21'36.9"E	S7°23'31.4"W
C18					1+88.57	175222.65 190757.11	106°56'51"	1145°54'56"	6.75'	9.33'	3.40'	5.00'	1+81.82	1+91.15	S7°23'31.4"W	N80°26'40.3"E

CURB FLANGE-SOUTH MEDIAN																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
C24					8+18.82	174745.36 190686.41	173°30'29"	1145°54'56"	88.16'	15.14'	83.31'	5.00'	0+01.90	0+17.04	S3°22'36.9"E	N3°06'53.7"E
L9	0+17.04	1+14.74	174833.40 190691.20	174930.95 190696.51						97.70'						N3°06'53.7"E
C19					1+59.52	174975.73 190696.96	5°07'42"	5°43'46"	44.78'	89.50'	1.00'	1000.00'	1+14.74	2+04.25	N0°34'12.4"E	N4°33'29.2"W
L10	2+04.25	2+88.50	175020.38 190693.40	175104.36 190686.70						84.25'						N4°33'28.5"W
C20					3+20.09	175135.86 190684.26	29°30'06"	47°44'47"	31.60'	61.79'	4.09'	120.00'	2+88.50	3+50.29	N4°25'44.2"W	N25°04'22.2"E
C21					3+56.92	175170.49 190700.46	117°50'39"	1432°23'40"	6.64'	8.23'	3.75'	4.00'	3+50.29	3+58.51	N25°04'22.2"E	S87°13'42.9"W
C22					3+71.78	175169.53 190680.58	22°04'44"	84°15'31"	13.27'	26.20'	1.28'	68.00'	3+58.51	3+84.72	S87°13'42.9"W	N70°41'33.5"W
C23					3+92.23	175176.40 190660.98	112°41'03"	1145°54'56"	7.51'	9.83'	4.02'	5.00'	3+84.72	3+94.55	N70°41'33.5"W	S3°22'36.9"E
L11	3+94.55	7+30.66	175168.90 190661.42	174833.37 190681.22						336.11'						S3°22'36.9"E

FRONT OF WALK-SW QUADRANT																
NUMBER	BEGIN LINE (STA)	END LINE (STA)	BEGIN LINE (Y,X)	END LINE (Y,X)	PI (STA)	PI (Y,X)	DELTA	DEGREE	TANGENT	LENGTH	EXTERNAL	RADIUS	PC (STA)	PT (STA)	BEARING BACK	BEARING AHEAD
L12	0+00.00	2+17.17	174623.86 190645.20	174840.98 190650.34						217.17'						N1°21'23.8"E
C25					2+21.72	174845.52 190650.45	4°44'01"	52°05'13"	4.55'	9.09'	0.09'	110.00'	2+17.17	2+26.26	N1°21'23.8"E	N3°22'36.9"W
L13	2+26.26	4+23.82	174850.06 190650.18	175047.27 190638.54						197.55'						N3°22'36.9"W
L14	4+23.82	4+33.69	175047.27 190638.54	175057.03 190640.09						9.88'						N9°00'23.9"E
C26					4+38.68	175061.57 190638.04	27°59'45"	286°28'44"	4.99'	9.77'	0.61'	20.00'	4+33.69	4+43.47	N24°14'51.4"W	N3°44'53.2"E
L15	4+43.47	4+60.98	175066.55 190638.37	175084.02 190639.51						17.51'						N3°44'53.2"E
C27					4+68.31	175091.33 190639.99	8°22'53"	57°17'45"	7.33'	14.63'	0.27'	100.00'	4+60.98	4+75.61	N3°44'53.2"E	N4°37'59.5"W
C28					5+13.70	175136.61 190636.32	7°21'49"	9°40'42"	38.09'	76.08'	1.22'	592.00'	4+75.61	5+51.69	N4°37'59.5"W	N11°59'48.3"W
C29					5+79.70	175201.26 190622.58	61°34'53"	121°54'21"	28.01'	50.52'	7.71'	47.00'	5+51.69	6+02.21	N11°59'48.3"W	N73°34'41.1"W

DATE 17NOV15		E S T I M A T E O F Q U A N T I T I E S			
LINE					4540-23-71
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTI TY
0010	201.0120	Clearing	ID	8.000	8.000
0020	201.0220	Grubbing	ID	8.000	8.000
0030	203.0100	Removing Small Pipe Culverts	EACH	5.000	5.000
0040	204.0100	Removing Pavement	SY	6,550.000	6,550.000
0050	204.0120	Removing Asphaltic Surface Milling	SY	960.000	960.000
0060	204.0150	Removing Curb & Gutter	LF	1,355.000	1,355.000
0070	204.0210	Removing Manholes	EACH	2.000	2.000
0080	204.0220	Removing Inlets	EACH	5.000	5.000
0090	204.0245	Removing Storm Sewer (size) 01. 12-Inch	LF	270.000	270.000
0100	204.0245	Removing Storm Sewer (size) 02. 18-Inch	LF	95.000	95.000
0110	205.0100	Excavation Common	CY	14,372.000	14,372.000
0120	208.0100	Borrow	CY	187.000	187.000
0130	208.1100	Select Borrow	CY	2,242.000	2,242.000
0140	213.0100	Finishing Roadway (project) 01. 4540-23-71	EACH	1.000	1.000
0150	305.0110	Base Aggregate Dense 3/4-Inch	TON	370.000	370.000
0160	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	10,555.000	10,555.000
0170	311.0110	Breaker Run	TON	9,380.000	9,380.000
0180	405.0100	Coloring Concrete Red	CY	250.000	250.000
0190	416.0160	Concrete Driveway 6-Inch	SY	130.000	130.000
0200	416.0512	Concrete Roundabout Truck Apron 12-Inch	SY	320.000	320.000
0210	416.0610	Drilled Tie Bars	EACH	34.000	34.000
0220	455.0120	Asphaltic Material PG64-28	TON	262.000	262.000
0230	455.0605	Tack Coat	GAL	1,370.000	1,370.000
0240	460.1101	HMA Pavement Type E-1	TON	220.000	220.000
0250	460.1110	HMA Pavement Type E-10	TON	4,485.000	4,485.000
0260	460.2000	Incentive Density HMA Pavement	DOL	3,040.000	3,040.000
0270	465.0105	Asphaltic Surface	TON	200.000	200.000
0280	465.0120	Asphaltic Surface Driveways and Field Entrances	TON	64.000	64.000
0290	465.0125	Asphaltic Surface Temporary	TON	565.000	565.000
0300	465.0315	Asphaltic Flumes	SY	27.000	27.000
0310	520.2012	Culvert Pipe Temporary 12-Inch	LF	80.000	80.000
0320	520.2018	Culvert Pipe Temporary 18-Inch	LF	96.000	96.000
0330	521.0112	Culvert Pipe Corrugated Steel 12-Inch	LF	50.000	50.000
0340	521.1012	Apron Endwalls for Culvert Pipe Steel 12-Inch	EACH	2.000	2.000
0350	522.0318	Culvert Pipe Reinforced Concrete Class IV 18-Inch	LF	50.000	50.000
0360	522.1012	Apron Endwalls for Culvert Pipe Reinforced Concrete 12-Inch	EACH	5.000	5.000
0370	522.1015	Apron Endwalls for Culvert Pipe Reinforced Concrete 15-Inch	EACH	1.000	1.000
0380	522.1018	Apron Endwalls for Culvert Pipe Reinforced Concrete 18-Inch	EACH	2.000	2.000
0390	522.1024	Apron Endwalls for Culvert Pipe Reinforced Concrete 24-Inch	EACH	1.000	1.000
0400	601.0405	Concrete Curb & Gutter 18-Inch Type A	LF	305.000	305.000
0410	601.0411	Concrete Curb & Gutter 30-Inch Type D	LF	4,350.000	4,350.000
0420	601.0553	Concrete Curb & Gutter 4-Inch Sloped 36-Inch Type D	LF	985.000	985.000
0430	601.0582	Concrete Curb & Gutter 4-Inch Sloped 36-Inch Type T	LF	300.000	300.000
0440	601.0600	Concrete Curb Pedestrian	LF	143.000	143.000
0450	602.0405	Concrete Sidewalk 4-Inch	SF	10,340.000	10,340.000

DATE 17NOV15		E S T I M A T E O F Q U A N T I T I E S			
LINE					4540-23-71
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTI TY
0460	602.0420	Concrete Sidewalk 7-Inch	SF	1,010.000	1,010.000
0470	602.0505	Curb Ramp Detectable Warning Field Yellow	SF	288.000	288.000
0480	608.0412	Storm Sewer Pipe Reinforced Concrete Class IV 12-Inch	LF	634.600	634.600
0490	608.0415	Storm Sewer Pipe Reinforced Concrete Class IV 15-Inch	LF	270.800	270.800
0500	608.0418	Storm Sewer Pipe Reinforced Concrete Class IV 18-Inch	LF	157.300	157.300
0510	608.0424	Storm Sewer Pipe Reinforced Concrete Class IV 24-Inch	LF	188.500	188.500
0520	611.0530	Manhole Covers Type J	EACH	2.000	2.000
0530	611.0624	Inlet Covers Type H	EACH	24.000	24.000
0540	611.0639	Inlet Covers Type H-S	EACH	7.000	7.000
0550	611.0652	Inlet Covers Type T	EACH	2.000	2.000
0560	611.2004	Manholes 4-FT Diameter	EACH	3.000	3.000
0570	611.3004	Inlets 4-FT Diameter	EACH	6.000	6.000
0580	611.3230	Inlets 2x3-FT	EACH	25.000	25.000
0590	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	160.000	160.000
0600	612.0700	Drain Tile Exploration	LF	375.000	375.000
0610	619.1000	Mobilization	EACH	1.000	1.000
0620	620.0300	Concrete Median Sloped Nose	SF	102.000	102.000
0630	623.0200	Dust Control Surface Treatment	SY	27,000.000	27,000.000
0640	624.0100	Water	MGAL	200.000	200.000
0650	625.0100	Topsoil	SY	18,100.000	18,100.000
0660	627.0200	Mulching	SY	20,500.000	20,500.000
0670	628.1104	Erosion Bales	EACH	100.000	100.000
0680	628.1504	Silt Fence	LF	2,200.000	2,200.000
0690	628.1520	Silt Fence Maintenance	LF	1,100.000	1,100.000
0700	628.1905	Mobilizations Erosion Control	EACH	5.000	5.000
0710	628.1910	Mobilizations Emergency Erosion Control	EACH	3.000	3.000
0720	628.2008	Erosion Mat Urban Class I Type B	SY	4,080.000	4,080.000
0730	628.7005	Inlet Protection Type A	EACH	22.000	22.000
0740	628.7015	Inlet Protection Type C	EACH	50.000	50.000
0750	628.7504	Temporary Ditch Checks	LF	490.000	490.000
0760	628.7555	Culvert Pipe Checks	EACH	75.000	75.000
0770	628.7560	Tracking Pads	EACH	3.000	3.000
0780	628.7570	Rock Bags	EACH	140.000	140.000
0790	629.0210	Fertilizer Type B	CWT	16.000	16.000
0800	630.0140	Seeding Mixture No. 40	LB	310.000	310.000
0810	630.0200	Seeding Temporary	LB	210.000	210.000
0820	630.0300	Seeding Borrow Pit	LB	70.000	70.000
0830	633.5200	Markers Culvert End	EACH	9.000	9.000
0840	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	22.000	22.000
0850	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	6.000	6.000
0860	634.0616	Posts Wood 4x6-Inch X 16-FT	EACH	33.000	33.000
0870	634.0618	Posts Wood 4x6-Inch X 18-FT	EACH	6.000	6.000
0880	635.0200	Sign Supports Structural Steel HS	LB	1,144.000	1,144.000
0890	636.0100	Sign Supports Concrete Masonry	CY	2.000	2.000
0900	636.0500	Sign Supports Steel Reinforcement	LB	136.000	136.000
0910	637.2210	Signs Type II Reflective H	SF	708.470	708.470
0920	637.2230	Signs Type II Reflective F	SF	88.000	88.000
0930	638.2602	Removing Signs Type II	EACH	24.000	24.000
0940	638.3000	Removing Small Sign Supports	EACH	29.000	29.000
0950	642.5201	Field Office Type C	EACH	1.000	1.000

DATE 17NOV15		E S T I M A T E O F Q U A N T I T I E S				
LINE					4540-23-71	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY	
0960	643.0100	Traffic Control (project) 01. 4540-23-71	EACH	1.000	1.000	
0970	643.0300	Traffic Control Drums	DAY	3,000.000	3,000.000	
0980	643.0420	Traffic Control Barricades Type III	DAY	3,525.000	3,525.000	
0990	643.0705	Traffic Control Warning Lights Type A	DAY	7,050.000	7,050.000	
1000	643.0900	Traffic Control Signs	DAY	2,660.000	2,660.000	
1010	643.0920	Traffic Control Covering Signs Type II	EACH	7.000	7.000	
1020	643.1000	Traffic Control Signs Fixed Message	SF	16.000	16.000	
1030	643.1050	Traffic Control Signs PCMS	DAY	28.000	28.000	
1040	643.2000	Traffic Control Detour (project) 01. 4540-23-71	EACH	1.000	1.000	
1050	643.3000	Traffic Control Detour Signs	DAY	15,720.000	15,720.000	
1060	646.0106	Pavement Marking Epoxy 4-Inch	LF	4,470.000	4,470.000	
1070	646.0126	Pavement Marking Epoxy 8-Inch	LF	75.000	75.000	
1080	647.0456	Pavement Marking Curb Epoxy	LF	30.000	30.000	
1090	647.0606	Pavement Marking Island Nose Epoxy	EACH	3.000	3.000	
1100	647.0726	Pavement Marking Diagonal Epoxy 12-Inch	LF	245.000	245.000	
1110	647.0766	Pavement Marking Crosswalk Epoxy 6-Inch	LF	300.000	300.000	
1120	650.4000	Construction Staking Storm Sewer	EACH	38.000	38.000	
1130	650.4500	Construction Staking Subgrade	LF	3,788.000	3,788.000	
1140	650.5000	Construction Staking Base	LF	3,788.000	3,788.000	
1150	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	5,940.000	5,940.000	
1160	650.6000	Construction Staking Pipe Culverts	EACH	2.000	2.000	
1170	650.8500	Construction Staking Electrical Installations (project) 01. 4540-23-71	LS	1.000	1.000	
1180	650.9910	Construction Staking Supplemental Control (project) 01. 4540-23-71	LS	1.000	1.000	
1190	650.9920	Construction Staking Slope Stakes	LF	2,678.000	2,678.000	
1200	652.0225	Conduit Rigid Nonmetallic Schedule 40 2-Inch	LF	1,110.000	1,110.000	
1210	652.0235	Conduit Rigid Nonmetallic Schedule 40 3-Inch	LF	470.000	470.000	
1220	653.0140	Pull Boxes Steel 24x42-Inch	EACH	8.000	8.000	
1230	654.0105	Concrete Bases Type 5	EACH	13.000	13.000	
1240	654.0230	Concrete Control Cabinet Bases Type L30	EACH	1.000	1.000	
1250	655.0610	Electrical Wire Lighting 12 AWG	LF	1,950.000	1,950.000	
1260	655.0615	Electrical Wire Lighting 10 AWG	LF	7,030.000	7,030.000	
1270	656.0200	Electrical Service Meter Breaker Pedestal (location) 01. Sth 32 & Happy Lane	LS	1.000	1.000	
1280	657.0255	Transformer Bases Breakaway 11 1/2-Inch Bolt Circle	EACH	13.000	13.000	
1290	657.0322	Poles Type 5-Aluminum	EACH	13.000	13.000	
1300	657.0710	Luminaire Arms Truss Type 4 1/2-Inch Clamp 12-FT	EACH	13.000	13.000	
1310	659.1120	Luminaires Utility LED B	EACH	13.000	13.000	
1320	659.2130	Lighting Control Cabinets 120/240 30-Inch	EACH	1.000	1.000	
1330	690.0150	Sawing Asphalt	LF	409.000	409.000	
1340	690.0250	Sawing Concrete	LF	188.000	188.000	
1350	SPV.0060	Special 01. Inlets 4-Ft Diameter Special	EACH	2.000	2.000	
1360	SPV.0085	Special 01. Low Maintenance Seed Mix	LB	10.000	10.000	
1370	SPV.0090	Special 01. Pavement Marking Grooved Preformed Thermoplastic 18-Inch	LF	64.000	64.000	

DATE 17NOV15		E S T I M A T E O F Q U A N T I T I E S					
LINE							4540-23-71
NUMBER	ITEM	ITEM DESCRIPTION				UNIT	QUANTITY
1380	SPV.0090	Special	02.	Mini	Storm Sewer Lateral	LF	110.000
		4-Inch					110.000

3

CLEARING AND GRUBBING

	201.0120	201.0220
	CLEARING	GRUBBING
LOCATION	ID	ID
TEMPORARY ROAD (NW)		
10+29 RT	4	4
10+36 LT	4	4
TOTALS	8	8

REMOVING ASPHALTIC SURFACE MILLING

	204.0120
LOCATION	SY
FAIRVIEW DRIVE	960
TOTALS	960

REMOVING INLETS

	204.0220
LOCATION	EACH
HAPPY LANE	
55+23 LT	1
55+25 RT	1
57+78 RT	1
57+97 RT	1
58+47 RT	1
TOTAL	5

3

REMOVING SMALL PIPE CULVERTS

		203.0100
LOCATION	DESCRIPTION	EACH
STH 32		
120+40 LT	18"X138' CPCS	1
125+90 LT	18"X20' CPCS	1
126+27 LT	18"X101' CPCS	1
HAPPY LANE		
59+79 RT	15"X24' CPCS	1
60+43 RT	15"X24' CPCS	1
TOTAL		5

REMOVING CURB & GUTTER

	204.0150
LOCATION	LF
STH 32	
119+71 - 120+75 LT	120
HAPPY LANE	
54+30 - 56+62 LT	390
54+30 - 57+24 RT	350
GREEN ACRES DRIVE	
12+15 - 13+80 LT/RT	350
TEMPORARY ROAD	
10+25 NW	85
122+22 - 122+51 RT (GREEN ACRES DRIVE)	60
TOTAL	1,355

REMOVING STORM SEWER

	204.0245.01	204.0245.02
LOCATION	12-INCH LF	18-INCH LF
HAPPY LANE		
55+25 LT/RT	40	---
58+22 RT	50	---
58+26 LT	---	55
58+40 RT	---	40
58+48 LT	95	---
GREEN ACRES DRIVE		
13+00 - 13+85 LT	85	---
TOTALS	270	95

REMOVING PAVEMENT

	204.0100
LOCATION	SY
STH 32	
118+63 - 127+00	4,000
127+00 - 131+86	2,550
TOTAL	6,550

REMOVING MANHOLES

	204.0210
LOCATION	EACH
HAPPY LANE	
55+25 RT	1
58+22 RT	1
TOTAL	2

ALL ITEMS CATEGORY 0010 UNLESS NOTED

3

EARTHWORK SUMMARY			A	B	C	D	E	F	G	H	I	J
			ITEM #205.0100		*	*	ITEM #208.1100	*	*	*	*	ITEM #208.0100
Division	From/To Station	Location	Common Excavation (1) (CY)		Salvaged/ Unusable Pavement Material (5) (CY)	Available Material (6) (CY)	Expanded EBS Backfill = Select Borrow (7) (CY) Factor 1.15	Unexpanded Fill (CY)	Expanded Fill (8) (CY) Factor 1.27	Mass Ordinate +/- (9) (CY)	Waste (CY)	Borrow (CY)
			Cut (2) (CY)	EBS Excavation (3)(4) (CY)								
Division 1												
Temporary Access Roads Construction	20+50 - 23+66	NE Temporary Access Road	231	0	0	231	0	665	845	-614		
	10+50 - 13+61	NW Temporary Access Road	473	0	0	473	0	36	46	427		
Division 1 Subtotal			704	0	0	704	0	702	891	-187	0	187
Division 2												
Mainline/Roundabout Construction	118+63 - 131+86	STH 32	8,236	595	1,672	6,564	684	2,953	3,751	2,814		
	54+30 - 61+38	Happy Lane	1,748	112	144	1,604	129	210	267	1,337		
	12+15 - 13+00	Green Acres Drive	206	0	33	173	0	8	10	163		
Division 2 Subtotal			10,191	707	1,849	8,342	813	3,171	4,028	4,314	4,314	0
Division 3												
Temporary Access Roads Removal	20+50 - 23+66	NE Temporary Access Road	1,146	0	79	1,067	0	224	285	782		
	10+50 - 13+61	NW Temporary Access Road	382	0	91	291	0	271	344	-54		
Division 3 Subtotal			1,527	0	170	1,357	0	495	629	729	729	0
Undistributed (EBS)			0	1,242	0	0	1,429	0	0	0		
Grand Total			12,423	1,949	2,019	10,404	2,242	4,368	5,547	4,856	5,043	187
Total Common Exc			14,372									

- *Not a bid item. Column shown for information only.
- 1) Common Excavation is the sum of the Cut (A) and EBS Excavation (B) columns. Item number 205.0100
- 2) Salvaged/Unsuable Pavement Material (C) is included in Cut (A).
- 3) EBS Excavation (E) to be backfilled with Select Borrow material.
- 4) EBS Excavation material (B) shall be removed from the site and shall not be used as fill material. EBS Excavation material is not included in the mass ordinate.
- 5) Salvaged/Unusable Pavement Material (C) is included in the Cut (A). This assumes the existing pavement structure is salvaged or wasted by the contractor. The existing pavement structure is not shown on the cross sections.
- 6) Available Material (D) = Cut (A) - Salvaged/Unusuable Pavement Material (C)
- 7) Expanded EBS Backfill (E) - This is to be filled with Select Borrow material. EBS Backfill Factor = 1.15. Item number 208.1100
- 8) Expanded Fill (G) = Unexpanded Fill (F) * Expanded Fill Factor (1.27)
- 9) The Mass Ordinate (H) = Available Material (D) - Expanded Fill (G). + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.

ALL ITEMS CATEGORY 0010 UNLESS NOTED

3

BASE COURSE ITEMS

	305.0110 BASE AGGREGATE DENSE 3/4-INCH TON	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TON
LOCATION		
STH 32		
118+63 - 126+00	40	3,100
126+00 - 127+60	---	950
127+60 - 131+86	215	1,800
HAPPY LANE		
54+30 - 56+65	---	720
58+28 - 61+38	105	760
GREEN ACRES DRIVE		
12+15 - 13+15	10	215
TEMPORARY ROADS		
20+25 - 23+93 (NE)	---	1,290
10+24 - 13+91 (NW)	---	1,390
121+94 - 122+74 RT	---	220
MEDIAN CROSSING (130+00)	---	110
TOTALS	370	10,555

BREAKER RUN

	311.0110 TON
LOCATION	
STH 32	
118+63 - 126+00	3,750
126+00 - 127+60	930
127+60 - 131+86	2,400
HAPPY LANE	
54+30 - 56+65	1,100
58+28 - 61+38	1,200
TOTALS	9,380

COLORING CONCRETE RED

	405.0100 CY
LOCATION	
STH 32	
122+62 - 126+00 (SPLITTER ISLAND)*	75
126+00 - 127+60 (TRUCK APRON)	110
127+60 - 131+00 (SPLITTER ISLAND)*	50
HAPPY LANE	
56+05 - 56+65 (SPLITTER ISLAND)*	7
58+28 - 59+04 (SPLITTER ISLAND)*	8
TOTAL	250
*NO RED COLORING AT CURB RAMP CUT-THROUGHS	

CONCRETE DRIVEWAY 6-INCH

	416.0160 SY
LOCATION	
HAPPY LANE	
59+79 RT	50
60+43 RT	45
GREEN ACRES DRIVE	
12+30 RT	35
TOTAL	130

DRILLED TIE BARS

	* 416.0610 EACH
LOCATION	
STH 32	
118+63 - 122+51	10
131+86	4
HAPPY LANE	
54+30 - 56+00	12
GREEN ACRES DRIVE	
12+15	4
FAIRVIEW DRIVE	
NORTH	2
SOUTH	2
TOTALS	34

*USE 2 TIES FOR CONNECTIONS
TO EXISTING CURB & GUTTER

CONCRETE ROUNDABOUT TRUCK APRON 12-INCH

	416.0512 SY
LOCATION	
STH 32	
126+00 - 127+60	320
TOTAL	320

HMA PAVEMENT ITEMS

	455.0120 ASPHALTIC MATERIAL PG64-28 TON	455.0605 TACK COAT GAL	460.1101 HMA PAVEMENT TYPE E-1 TON	460.1110 HMA PAVEMENT TYPE E-10 TON	465.0105 ASPHALTIC SURFACE TON	465.0125 ASPHALTIC SURFACE TEMPORARY TON
LOCATION						
STH 32						
118+63 - 126+00	109	560	---	1,970	110	---
126+00 - 127+60	21	100	---	365	---	---
127+60 - 131+86	58	300	---	1,050	55	---
HAPPY LANE						
54+30 - 56+65	29	150	---	525	15	---
58+28 - 61+38	32	160	---	575	20	---
GREEN ACRES DRIVE						
12+15 - 13+15	6	30	100	---	---	---
TEMPORARY ROADS						
121+94 - 122+74 RT	---	---	---	---	---	40
MEDIAN CROSSING (130+00)	---	---	---	---	---	35
20+25 - 23+93 (NE)	---	---	---	---	---	230
10+24 - 13+91 (NW)	---	---	---	---	---	260
FAIRVIEW DRIVE	7	70	120	---	---	---
TOTALS	262	1,370	220	4,485	200	565

ALL ITEMS CATEGORY 0010 UNLESS NOTED

PROJECT NO: 4540-23-71

HWY: STH 32

COUNTY: SHEBOYGAN

MISCELLANEOUS QUANTITIES

SHEET NO:

E

3

ASPHALTIC SURFACE
DRIVEWAYS AND FIELD ENTRANCES

LOCATION	465.0120 TON
HAPPY LANE	
55+75 LT	26
55+75 RT	38
TOTALS	64

ASPHALTIC FLUMES

LOCATION	465.0315 SY
STH 32	
119+77 LT	13
128+89 RT	14
TOTAL	27

CULVERT PIPE TEMPORARY

LOCATION	520.2012 12-INCH LF	520.2018 18-INCH LF
STH 32		
130+25 LT	38	---
TEMPORARY ROADS		
12+00 RT (NW)	42	---
13+62 RT (NW)	---	46
23+66 RT (NE)	---	50
TOTALS	80	96

CROSS CULVERTS

INLET STATION	INLET OFFSET	INLET ELEV	DISCH STATION	DISCH OFFSET	DISCH ELEV	SLOPE %	521.0112 CULVERT PIPE CORRUGATED STEEL 12-INCH LF	521.1012 AEW FOR CULVERT PIPE STEEL 12-INCH EA	* MINIMUM THICKNESS FOR STEEL PIPE INCHES	522.0318 CULVERT PIPE REINFORCED CONCRETE CLASS IV 18-INCH LF	522.1018 AEW FOR CULVERT PIPE REINFORCED CONCRETE 18-INCH EACH	** 650.6000 CONST STAKING PIPE CULVERTS EACH
STH 32												
127+79.8	108' LT	715.30	128+12.0	72' LT	714.70	1.20%	50	2	0.064	---	---	1
HAPPY LANE												
60+75.0	23' RT	715.90	60+75.0	27' LT	715.70	0.40%	---	---	---	50	2	1
TOTALS							50	2	---	50	2	2

*NON-BID ITEM (FOR INFORMATION ONLY)
**ADDITIONAL STAKING ITEMS SHOWN ELSEWHERE

CONCRETE CURB & GUTTER

LOCATION	601.0405 18-INCH TYPE A LF	601.0411 30-INCH TYPE D LF	601.0553 4-INCH SLOPED 36-INCH TYPE D LF	601.0582 4-INCH SLOPED 36-INCH TYPE T LF	* 650.5500 CONST STAKING CURB GUTTER AND C&G LF
STH 32					
118+63 - 126+00	---	1,815	345	---	2,160
126+00 - 127+60	220	---	---	300	520
127+60 - 131+86	---	830	640	---	1,470
HAPPY LANE					
54+30 - 57+07	---	765	---	---	765
58+28 - 61+38	---	640	---	---	640
GREEN ACRES DRIVE					
12+15 - 13+15	---	240	---	---	240
TEMPORARY ROADS					
10+25 NW	85	---	---	---	85
122+22 - 122+51 RT (GREEN ACRES DRIVE)	---	60	---	---	60
TOTALS	305	4,350	985	300	5,940

* ADDITIONAL STAKING ITEMS SHOWN ELSEWHERE

CONCRETE SIDEWALK

LOCATION	601.0600 CONCRETE CURB PEDESTRIAN LF	602.0405 CONCRETE SIDEWALK 4-INCH SF	602.0420 CONCRETE SIDEWALK 7-INCH SF	602.0505 CURB RAMP DETECTABLE WARNING FIELD YELLOW SF
STH 32				
118+63 - 125+77	48	5,260	---	96
125+77 - 126+00	---	---	540	---
127+60 - 127+87	---	---	470	---
127+87 - 131+00	42	3,660	---	64
HAPPY LANE				
56+05 - 56+05	24	610	---	64
58+28 - 59+04	29	810	---	64
TOTALS	143	10,340	1,010	288

ALL ITEMS CATEGORY 0010 UNLESS NOTED

PROJECT NO: 4540-23-71

HWY: STH 32

COUNTY: SHEBOYGAN

MISCELLANEOUS QUANTITIES

SHEET NO:

E

STORM SEWER STRUCTURES			611.2004	611.3004	611.3230	SPV.0060.01	611.0530	611.0624	611.0639	611.0652			
STRUCTURE NUMBER	STATION	OFFSET	MH 4-FT DIAMETER EACH	INLETS 4-FT DIAMETER EACH	INLETS 2X3-FT EACH	INLETS 4-FT DIAMETER SPECIAL EACH	MANHOLE COVERS TYPE J EACH	INLET COVERS TYPE H EACH	INLET COVERS TYPE H-S EACH	INLET COVERS TYPE T EACH	RIM OR FLANGE ELEV	STR DEPTH FEET	COMMENTS
1A	120+49	34.8' LT	---	---	1	---	---	---	1	---	719.25	1.7	
1	119+75	38.3' LT	---	---	---	---	---	---	---	---			
2	124+40	88.0' LT	---	---	---	---	---	---	---	---			
3A	124+40	46.9' LT	---	---	1	---	---	---	1	---	719.77	2.9	
3B	124+40	21.9' LT	---	---	1	---	---	1	---	---	720.21	3.5	
3C	124+40	23.5' RT	---	---	1	---	---	---	1	---	719.77	2.7	
3	124+40	1.5' LT	---	1	---	---	---	1	---	---	720.21	3.9	FLAT TOP WITH 2'X3' RECTANGULAR OPENING REQUIRED FOR INLET COVER
4	125+83	87.7' LT	---	---	---	---	---	---	---	---			
5A	125+86	59.1' LT	---	---	1	---	---	---	1	---	718.92	2.3	
5B	125+91	32.9' LT	---	---	1	---	---	---	1	---	719.43	3.1	
5C	125+82	39.0' RT	---	1	---	---	---	---	1	---	719.48	3.4	FLAT TOP WITH 2'X3' RECTANGULAR OPENING REQUIRED FOR INLET COVER
5D	126+03	18.5' RT	---	1	---	---	---	---	1	---	719.05	3.2	FLAT TOP WITH 2'X3' RECTANGULAR OPENING REQUIRED FOR INLET COVER
5	125+98	1.5' LT	---	1	---	---	---	1	---	---	719.35	4.3	FLAT TOP WITH 2'X3' RECTANGULAR OPENING REQUIRED FOR INLET COVER
6A	126+28	81.7' RT	---	---	1	---	---	1	---	---	719.91	3.3	
6	125+98	62.4' RT	1	---	---	---	1	---	---	---	719.94	3.5	CONNECT TO EXISTING ROOF DRAIN
7A	127+42	52.6' LT	---	---	---	1	---	---	---	1	718.17	2.1	FLAT TOP WITH 2'X2.5' RECTANGULAR OPENING REQUIRED FOR INLET COVER
7	127+35	1.8' LT	---	---	---	1	---	---	---	1	718.42	3.9	
8	127+71	60.6' RT	---	---	---	---	---	---	---	---			
9A	129+50	36.0' LT	---	---	1	---	---	1	---	---	717.10	2.7	
9B	129+50	11.0' LT	---	---	1	---	---	1	---	---	717.54	3.4	
9C	129+50	1.5' LT	---	---	1	---	---	1	---	---	717.54	3.5	
9	129+50	46.8' RT	---	---	---	---	---	---	---	---			
10A	131+75	45.1' LT	---	---	1	---	---	1	---	---	715.90	2.6	
10B	131+75	19.0' LT	---	---	1	---	---	1	---	---	716.36	3.3	
10C	131+75	1.5' LT	---	---	1	---	---	1	---	---	716.36	3.5	
10	131+75	49.0' RT	---	---	---	---	---	---	---	---			
11A	56+12	17.5' RT	---	---	1	---	---	1	---	---	717.57	2.3	
11B	56+13	8.2' LT	---	---	1	---	---	1	---	---	717.85	2.7	
11C	56+14	29.9' LT	---	---	1	---	---	1	---	---	717.54	2.1	
11	55+14	1.5' LT	---	1	---	---	---	1	---	---	717.85	3.0	FLAT TOP WITH 2'X3' RECTANGULAR OPENING REQUIRED FOR INLET COVER
12A	55+14	17.5' RT	---	---	1	---	---	1	---	---	717.22	2.7	
12B	55+24	17.5' RT	---	---	1	---	---	1	---	---	717.21	2.8	
12C	55+14	24.2' LT	---	---	1	---	---	1	---	---	717.22	2.6	
12D	55+24	25.0' LT	---	---	1	---	---	1	---	---	717.20	2.7	
12	55+25	0.3' RT	1	---	---	---	1	---	---	---			CONNECT TO EXISTING 15" RCCP, INVERT EL=713.16
13A	59+26	15.2' RT	---	---	1	---	---	1	---	---	718.05	1.9	CONNECT TO EXISTING ROOF DRAIN
13B	59+15	16.1' RT	---	---	1	---	---	1	---	---	718.05	1.9	CONNECT TO EXISTING ROOF DRAIN
13C	58+96	1.5' LT	---	---	1	---	---	1	---	---	718.40	2.3	
13D	58+96	8.6' LT	---	---	1	---	---	1	---	---	718.40	2.3	
13	59+15	7.2' LT	1	---	---	---	1	---	---	---	718.44	2.2	
14A	59+24	24.4' LT	---	---	1	---	---	1	---	---	718.10	2.1	
14	59+15	24.4' LT	---	1	---	---	---	1	---	---	718.10	2.2	FLAT TOP WITH 2'X3' RECTANGULAR OPENING REQUIRED FOR INLET COVER
15	59+03	42.5' LT	---	---	---	---	---	---	---	---			

TOTALS

- 362522472
1. RIM ELEVATIONS ARE GIVEN AT THE FLANGE LINE FOR INLET GRATES OR THE CENTER OF THE STRUCTURE FOR MANHOLES.

2. STATIONS AND OFFSETS ARE TO THE CENTER OF STRUCTURES OR TO THE END OF PIPE WHERE THERE IS AN ENDWALL.

3. PIPE LENGTHS ARE MEASURED TO THE CENTER OF STRUCTURES.

4. STR DEPTH = RIM ELEV - INV - CASTING HEIGHT - ADJUSTMENT
- CASTING HEIGHT = 9" FOR TYPE J COVERS; 7" FOR TYPE T COVERS; AND 6" FOR TYPE H AND H-S COVERS
- ADJUSTMENT = 4" TYPICAL

ALL ITEMS CATEGORY 0010 UNLESS NOTED

STORM SEWER PIPES					608.0412	608.0415	608.0418	608.0424	612.0406	522.1012	522.1015	522.1024	COMMENTS
					STORM SEWER PIPE REINFORCED CONCRETE				PIPE UNDERDRAIN WRAPPED 6-INCH (LF)	AEW FOR CULVERT PIPE REIN. CONC. 12" EACH	AEW FOR CULVERT PIPE REIN. CONC. 15" EACH	AEW FOR CULVERT PIPE REIN. CONC. 24" EACH	
					FROM STR	TO STR	INLET ELEV	DISCH ELEV	SLOPE (FT/FT)	12" (LF)	15" (LF)	18" (LF)	
1A	1	716.73	716.36	0.0050	74.2	---	---	---	---	---	---	---	
1	OUTLET	716.36			---	---	---	---	---	1	---	---	

2	3A	716.30	716.04	0.0064	---	41.2	---	---	---	---	1	---	
3A	3B	716.04	715.87	0.0065	---	25.0	---	---	---	---	---	---	
3B	3	715.87	715.74	0.0065	---	20.4	---	---	---	---	---	---	
3C	3	716.24	715.74	0.0200	---	25.0	---	---	---	---	---	---	
3	5	715.49	714.71	0.0050	---	---	157.3	---	---	---	---	---	FLAT TOP WITH 2'X3' RECTANGULAR OPENING REQUIRED FOR INLET COVER
4	5A	716.10	715.81	0.0100	29.1	---	---	---	---	1	---	---	
5A	5B	715.81	715.53	0.0100	27.4	---	---	---	---	---	---	---	
5B	5	715.53	715.21	0.0100	32.6	---	---	---	---	---	---	---	
5C	5D	715.20	715.07	0.0053	---	25.9	---	---	---	---	---	---	FLAT TOP WITH 2'X3' RECTANGULAR OPENING REQUIRED FOR INLET COVER
5D	5	715.07	714.96	0.0053	---	20.4	---	---	---	---	---	---	FLAT TOP WITH 2'X3' RECTANGULAR OPENING REQUIRED FOR INLET COVER
5	7	714.21	713.61	0.0051	---	---	---	116.4	---	---	---	---	FLAT TOP WITH 2'X3' RECTANGULAR OPENING REQUIRED FOR INLET COVER
6A	6	715.82	715.59	0.0100	22.7	---	---	---	---	---	---	---	
6	5C	715.34	715.20	0.0055	---	25.1	---	---	---	---	---	---	CONNECT TO EXISTING ROOF DRAIN
7A	7	715.13	714.61	0.0100	52.1	---	---	---	20	---	---	---	FLAT TOP WITH 2'X2.5' RECTANGULAR OPENING REQUIRED FOR INLET COVER
7	8	713.61	713.25	0.0050	---	---	---	72.1	20	---	---	---	
8	OUTLET	713.25			---	---	---	---	---	---	---	1	
9A	9B	713.53	713.28	0.0100	25.0	---	---	---	---	---	---	---	
9B	9C	713.28	713.18	0.0100	9.5	---	---	---	---	---	---	---	
9C	9	713.18	712.70	0.0100	48.3	---	---	---	---	---	---	---	
9	OUTLET	712.70			---	---	---	---	---	1	---	---	
10A	10B	712.44	712.18	0.0100	26.1	---	---	---	---	---	---	---	
10B	10C	712.18	712.01	0.0100	17.5	---	---	---	---	---	---	---	
10C	10	712.01	711.50	0.0100	50.5	---	---	---	---	---	---	---	
10	OUTLET	711.50			---	---	---	---	---	1	---	---	
11A	11	714.48	714.29	0.0100	19.1	---	---	---	---	---	---	---	
11B	11	714.36	714.29	0.0100	6.7	---	---	---	---	---	---	---	
11C	11B	714.57	714.36	0.0100	21.8	---	---	---	---	---	---	---	
11	12	714.04	713.16	0.0100	---	87.8	---	---	---	---	---	---	FLAT TOP WITH 2'X3' RECTANGULAR OPENING REQUIRED FOR INLET COVER
12A	12B	713.68	713.58	0.0100	10.0	---	---	---	15	---	---	---	
12B	12	713.58	713.41	0.0100	17.2	---	---	---	15	---	---	---	
12C	12D	713.76	713.66	0.0100	10.0	---	---	---	15	---	---	---	
12D	12	713.66	713.41	0.0100	25.4	---	---	---	15	---	---	---	
12	EXISTING PIPE	713.16			---	---	---	---	---	---	---	---	CONNECT TO EXISTING 15" RCCP, INVERT EL=713.16
13A	13B	715.32	715.27	0.0050	10.0	---	---	---	15	---	---	---	CONNECT TO EXISTING ROOF DRAIN
13B	13	715.27	715.16	0.0050	23.3	---	---	---	15	---	---	---	CONNECT TO EXISTING ROOF DRAIN
13C	13D	715.29	715.26	0.0050	7.1	---	---	---	---	---	---	---	
13D	13	715.26	715.16	0.0050	19.5	---	---	---	---	---	---	---	
13	14	715.16	715.07	0.0050	17.2	---	---	---	---	---	---	---	
14A	14	715.12	715.07	0.0050	10.0	---	---	---	15	---	---	---	
14	15	715.07	714.96	0.0050	22.3	---	---	---	15	---	---	---	FLAT TOP WITH 2'X3' RECTANGULAR OPENING REQUIRED FOR INLET COVER
15	OUTLET	714.96			---	---	---	---	---	1	---	---	

TOTALS634.6270.8157.3188.5160511

1. RIM ELEVATIONS ARE GIVEN AT THE FLANGE LINE FOR INLET GRATES OR THE CENTER OF THE STRUCTURE FOR MANHOLES.

2. STATIONS AND OFFSETS ARE TO THE CENTER OF STRUCTURES OR TO THE END OF PIPE WHERE THERE IS AN ENDWALL.

3. PIPE LENGTHS ARE MEASURED TO THE CENTER OF STRUCTURES.

4. STR DEPTH = RIM ELEV - INV - CASTING HEIGHT - ADJUSTMENT

CASTING HEIGHT = 9" FOR TYPE J COVERS; 7" FOR TYPE T COVERS; AND 6" FOR TYPE H AND H-S COVERS

ADJUSTMENT = 4" TYPICAL

ALL ITEMS CATEGORY 0010 UNLESS NOTED

3

DRAIN TILE EXPLORATION		
LOCATION	612.0700 LF	
GREEN ACRES DRIVE		
13+00 - 13+50*	50	
TEMPORARY ROAD (NE)		
20+25 - 23+50	325	
TOTALS	375	
*USE TO LOCATE ROOF DRAIN CONNECTED TO EXISTING STORM SEWER		
CONCRETE MEDIAN SLOPED NOSE		
LOCATION	620.0300 TYPE 1 SF	TYPE 2 SF
STH 32		
122+67 - 126+00	24	6
127+60 - 127+69	27	6
HAPPY LANE		
56+09 - 56+63	27	6
58+35 - 58+99	---	6
TOTAL	102	
DUST CONTROL SURFACE TREATMENT		
LOCATION	623.0200 SY	
UNDISTRIBUTED	27,000	
TOTAL	27,000	
NOTE: TO BE PLACED AS DIRECTED BY THE ENGINEER FOR DUST CONTROL.		
WATER		
LOCATION	624.0100 MGAL	
BASE AGGREGATE PLACEMENT	160	
DUST CONTROL	40	
TOTAL	200	

RESTORATION ITEMS							
	625.0100 TOPSOIL	627.0200 MULCHING	629.0210 FERTILIZER TYPE B	630.0140 SEEDING MIXTURE NO. 40 LB	630.0200 SEEDING TEMPORARY LB	630.0300 SEEDING BORROW PIT LB	SPV.0085.01 LOW MAINTENANCE SEED MIX LB
LOCATION	SY	SY	CWT	LB	LB	LB	LB
STH 32							
118+63 - 124+00	2,900	2,700	2.9	60	35	---	---
124+00 - 130+00	3,800	4,700	3.9	70	45	---	10
130+00 - 131+86	1,600	1,800	1.6	30	20	---	---
HAPPY LANE							
54+30 - 56+75	500	500	0.5	10	10	---	---
58+00 - 61+38	1,500	1,900	1.5	30	20	---	---
GREEN ACRES DRIVE							
12+15 - 13+15	300	400	0.2 0.0	10	5	---	---
TEMPORARY ACCESS ROAD CONSTRUCTION							
NE QUADRANT	1,300	1,900	1.2	---	45	---	---
NW QUADRANT	900	1,300	0.8	---	30	---	---
TEMPORARY ACCESS ROAD REMOVAL							
NE QUADRANT	2,800	2,800	1.9	50	---	---	---
NW QUADRANT	2,500	2,500	1.7	50	---	---	---
BORROW / WASTE SITE	---	---	---	---	---	70	---
TOTALS	18,100	20,500	16	310	210	70	10

EROSION CONTROL ITEMS											
	628.1104 EROSION BALES	628.1504 SILT FENCE	628.1520 SILT FENCE MAINTENANCE	628.1905 MOBILIZATIONS	628.1910 MOBILIZATIONS EMERGENCY	628.2008 EROSION MAT URBAN CLASS I TYPE B SY	628.7005 INLET PROTECTION TYPE A	628.7015 INLET PROTECTION TYPE C	628.7504 TEMPORARY DITCH CHECKS	628.7555 CULVERT PIPE CHECKS	628.7570 ROCK BAGS
LOCATION	EACH	LF	LF	EACH	EACH	SY	EACH	EACH	LF	EACH	EACH
STH 32											
118+63 - 124+00	---	260	130	---	---	1,350	1	2	30	5	5
124+00 - 130+00	---	410	205	---	---	850	6	18	60	25	25
130+00 - 131+86	---	130	65	---	---	500	---	3	90	---	30
HAPPY LANE											
54+30 - 56+75	---	230	115	---	---	230	7	12	---	5	---
58+00 - 61+38	---	230	115	---	---	250	6	6	60	5	5
TEMPORARY ACCESS ROADS											
NE QUADRANT	---	150	75	---	---	---	---	---	90	5	15
NW QUADRANT	---	290	145	---	---	---	---	2	60	15	10
UNDISTRIBUTED	100	500	250	5	3	900	2	7	100	15	50
TOTALS	100	2,200	1,100	5	3	4,080	22	50	490	75	140
ALL ITEMS CATEGORY 0010 UNLESS NOTED											

4 32	COUNTY: SHEBOYGAN	MISCELLANEOUS QUANTITIES	SHEET NO:	E
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TRACKING PADS

	628.7560
LOCATION	EACH
BORROW PIT OR WASTE SITE ACCESSES	3
TOTAL	3

MARKERS CULVERT END

	633.5200
LOCATION	EACH
STH 32	
119+75 LT	1
124+40 LT	1
125+83 LT	1
127+71 RT	1
129+50 RT	1
131+75 RT	1
HAPPY LANE	
59+03 LT	1
60+75 LT/RT	2
TOTALS	9

ERECTION OF TYPE II SIGNS AND SUPPORTS

SIGN NO.	LOCATION	SIGN CODE	W X H	637. 2210 SIGNS TYPE II REFLECTIVE H S. F.	637. 2230 SIGNS TYPE II REFLECTIVE F S. F.	634. 0612 POSTS WOOD 4x6x12 EACH	634. 0614 POSTS WOOD 4x6x14 EACH	634. 0616 POSTS WOOD 4x6x16 EACH	634. 0618 POSTS WOOD 4x6x18 EACH	635. 0200 SIGN SUPPORTS STRUCTURAL STEEL HS LB	636. 0100 SIGN SUPPORTS CONCRETE MASONRY CY	636. 0500 SIGN SUPPORTS STEEL REINFORCEMENT LB	TYPE/SIZE OF STEEL	REMARKS
1	FAIRVIEW RD	R1-1	30" X 30"	5. 18			1							
2	STH 32 SB	I2-3	96" X 24"	16. 00				2						SEE SIGN DETAIL SHEET
3	"	R2-1	36" X 48"	12. 00				1						
4	STH 32 NB	W2-6	30" X 30"		6. 25			1						
5	"	W13-1	18" X 18"		2. 25									15 MPH, MOUNT BELOW SIGN #4
6	"	R4-7	24" X 30"	5. 00			1							
6A	"	W5-54	18" X 18"		2. 25									MOUNT BELOW SIGN #6
7	STH 32 SB	W6-3	36" X 36"		9. 00			1						
8	STH 32 NB	D1-62	120" X 72"	60. 00					3					SEE SIGN DETAIL SHEET
9	"	W3-2	36" X 36"		9. 00			1						
10	GREEN ACRES DR	W5-56	18" X 18"		2. 25	1								
11	"	W5-56	18" X 18"		2. 25	1								
12	"	W5-56	18" X 18"		2. 25	1								
13	STH 32 ROUNDABOUT	D1-1	42" X 30"	8. 75			1							SOUTH STH 32, SEE SIGN DETAIL SHEET
14	"	R1-2	36" X 31"	3. 88				1						
15	"	R6-2R	24" X 30"	5. 00										MOUNT BELOW SIGN #14
16	"	R1-2	36" X 31"	3. 88				1						
17	"	R1-54	24" X 15"	2. 50										MOUNT BELOW SIGN #16
18	"	R6-1R	36" X 12"	3. 00		2								
19	"	R6-4B	60" X 24"	10. 00										MOUNT BELOW SIGN #18
20	"	D1-1	72" X 15"	7. 50		2								SEE SIGN DETAIL SHEET
21	HAPPY LANE	J1-1	24" X 39"	6. 50			1							JCT STH 32
22	"	W2-6	30" X 30"		6. 25			1						
23	"	W13-1	18" X 18"		2. 25									15 MPH, MOUNT BELOW SIGN #22
24	"	J13-1	24" X 45"	7. 50				1						STH 32, SEE PLAN SHEET
25	"	W3-2	36" X 36"		9. 00									
26	"	R4-7	24" X 30"	5. 00		1								
27	STH 32 ROUNDABOUT	R1-2	36" X 31"	3. 88				1						
28	"	R6-2R	24" X 30"	5. 00										MOUNT BELOW SIGN #27
29	"	R1-2	36" X 31"	3. 88				1						
30	"	R1-54	24" X 15"	2. 50										MOUNT BELOW SIGN #29
31	"	R6-1R	36" X 12"	3. 00		2								
32	"	R6-4B	60" X 24"	10. 00										MOUNT BELOW SIGN #31

PAGE SUBTOTALS

189. 95

53. 00

10

4

12

3

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ALL ITEMS CATEGORY 0010 UNLESS NOTED

ERECTION OF TYPE II SIGNS AND SUPPORTS

SIGN NO.	LOCATION	SIGN CODE	W X H	637. 2210 SIGNS TYPE II REFLECTIVE H S. F.	637. 2230 SIGNS TYPE II REFLECTIVE F S. F.	634. 0612 POSTS WOOD 4x6x12 EACH	634. 0614 POSTS WOOD 4x6x14 EACH	634. 0616 POSTS WOOD 4x6x16 EACH	634. 0618 POSTS WOOD 4x6x18 EACH	635. 0200 SIGN SUPPORTS STRUCTURAL STEEL HS LB	636. 0100 SIGN SUPPORTS CONCRETE MASONRY CY	636. 0500 SIGN SUPPORTS STEEL REINFORCEMENT LB	TYPE/SI ZE OF STEEL	REMARKS
33	STH 32 ROUNDABOUT	R6-1R	36" X 12"	3. 00		2								
34	"	R6-4B	60" X 24"	10. 00										MOUNT BELOW SIGN #33
35	"	R1-2	36" X 31"	3. 88				1						
36	"	R1-54	24" X 15"	2. 50										MOUNT BELOW SIGN #35
37	"	R1-2	36" X 31"	3. 88				1						
38	"	R6-2R	24" X 30"	5. 00										MOUNT BELOW SIGN #37
39	"	R4-7	24" X 30"	5. 00		1								
40	HAPPY LANE	W3-2	36" X 36"		9. 00			1						
41	"	J13-1	24" X 45"	7. 50				1						STH 32, SEE PLAN SHEET
42	"	W2-6	30" X 30"		6. 25			1						
43	"	W13-1	18" X 18"		2. 25									15 MPH, MOUNT BELOW SIGN #42
44	"	J1-1	24" X 39"	6. 50			1							JCT STH 32
45	STH 32 ROUNDABOUT	D1-1	72" X 15"	7. 50		2								SEE SIGN DETAIL SHEET
46	"	R6-1R	36" X 12"	3. 00		2								
47	"	R6-4B	60" X 24"	10. 00										MOUNT BELOW SIGN #46
48	"	R1-2	36" X 31"	3. 88				1						
49	"	R1-54	24" X 15"	2. 50										MOUNT BELOW SIGN #48
50	"	R1-2	36" X 31"	3. 88				1						
51	"	R6-2R	24" X 30"	5. 00										MOUNT BELOW SIGN #50
52	"	D1-1	42" X 30"	8. 75				1						SEE SIGN DETAIL SHEET
53	STH 32 SB	W3-2	36" X 36"		9. 00			1						
54	STH 32 NB	J1-1	36" X 57"	14. 25				1						JCT STH 23
55	STH 32 SB	D1-62	120" X 72"	60. 00					3					SEE SIGN DETAIL SHEET
56	"	W2-6	30" X 30"		6. 25			1						
57	"	W13-1	18" X 18"		2. 25									15 MPH, MOUNT BELOW SIGN #56
58	STH 32 NB	D1-72	108" X 60"	45. 00				3						SEE SIGN DETAIL SHEET
59	"	R3-7R	30" X 30"	6. 25		1								
59A	"	M1-85	24" X 24"	4. 00			1							
59B	"	M1-85B	24" X 12"	2. 00										
60	STH 32 SB	J4-1	24" X 36"	6. 00				1						SOUTH STH 32
61	STH 32 NB	J2-2	72" X 84"	42. 00				2						EAST STH 23, TO I-43, SEE PLAN SHEET
62	STH 32 / STH 23 EB ON-RAMP	D1-71	96" X 90"	60. 00		2				560	1. 2	68	2-TYPE A	MOUNT SIGN AS SHOWN IN STANDARD PLATE A5-8, SEE SIGN DETAIL SHEET
63	"	D1-70	96" X 48"	32. 00										MOUNT ON BACKSIDE OF SIDE #62, SEE SIGN DETAIL SHEET
64	STH 32 / STH 23 WB ON-RAMP	D1-70	108" X 48"	36. 00		2				584	1. 2	68	2-TYPE A	MOUNT SIGN AS SHOWN IN STANDARD PLATE A5-8, SEE SIGN DETAIL SHEET
65	"	D1-71	96" X 90"	60. 00										MOUNT ON BACKSIDE OF SIDE #64, SEE SIGN DETAIL SHEET
66	STH 32 SB	D1-72	108" X 60"	45. 00				3						SEE SIGN DETAIL SHEET
67	"	J1-1	36" X 57"	14. 25				1						JCT STH 23
PAGE SUBTOTALS				518. 52	35. 00	12	2	21	3	1, 144	2	136		
PROJECT TOTALS				708. 47	88. 00	22	6	33	6	1, 144	2	136		

ALL ITEMS CATEGORY 0010 UNLESS NOTED

3

3

REMOVING, TYPE II SIGNS AND REMOVING SMALL SIGN SUPPORTS

SIGN	LOCATION	SIGN CODE	638. 2602 REMOVING SIGNS TYPE I I EACH	638. 3000 REMOVING SMALL SIGN SUPPORTS EACH	REMARKS
400	FAIRVIEW DR	R1-1	1	1	
401	STH 32	W6-1	1	1	
402	"	W14-3	1	1	
403	"	I2-3	1	2	SHEBOYGAN FALLS
404	"	R2-1	1	1	45 MPH
405	"	J1-1	1	1	JCT STH 23
406	HAPPY LANE	R1-1	1	1	
407	GREEN ACRES RD	R1-1	1	1	
408	HAPPY LANE	R1-1	1	1	
409	STH 32	W6-3	1	1	
410	"	R4-7	1	1	
411	"	J2-2	1	1	WEST STH 23, EAST STH 23
412	"	J4-1	1	1	SOUTH STH 32
413	"	R5-1A	---	---	PART OF REMOVAL FOR SIGN #412
414	"	M1-85	1	1	ALSO REMOVE M1-85B
415	"	R3-7R	1	1	
416	"	R2-1	1	1	45 MPH
417	"	D1-3	1	2	
418	"	R5-1A	---	---	PART OF REMOVAL FOR SIGN #417
419	"	W6-2	1	1	
420	"	J3-2	1	1	EAST STH 23, TO I-43
421	"	D1-3	1	2	
422	"	J2-2	1	1	EAST STH 23, WEST STH 23
423	"	J1-1	1	1	JCT STH 23
424	"	D1-2	1	2	
425	"	D1-3	1	2	

PROJECT TOTALS

24

29

ALL ITEMS CATEGORY 0010 UNLESS NOTED

TRAFFIC CONTROL ITEMS

LOCATION	*												
		*	643.0300	*	643.0420	APPROXIMATE	643.0705	*	643.0900	*	643.1000	*	643.1050
		APPROXIMATE		APPROXIMATE	BARRICADES	NUMBER OF	WARNING	APPROXIMATE		NUMBER OF	SIGNS	NUMBER	
	DAYS PER	NUMBER	DRUMS	NUMBER OF	TYPE III	WARNING LIGHTS	LIGHTS	NUMBER	SIGNS	SIGNS	FIXED MESSAGE	OF	SIGNS
STAGE	OF DRUMS	DAYS	BARRICADES	TYPE A	TYPE A	TYPE A	TYPE A	OF SIGNS	DAYS	EACH	MESSAGE	PCMS	PCMS
	EACH		EACH	EACH	DAYS	EACH	DAYS	EACH	DAYS	EACH	SF	EACH	DAYS
STAGE 1	15	80	1,200	15	225	30	450	25	380	---	---	4	28
STAGE 2	60	30	1,800	55	3,300	110	6,600	38	2,280	2	16	---	---
TOTALS			3,000		3,525		7,050		2,660		16		28

* NON-BID ITEM (FOR INFORMATION ONLY)

PAVEMENT MARKING

LOCATION	646.0106	646.0106	646.0126	647.0456	647.0606	647.0726	647.0766	SPV.0090.01
	EPOXY	EPOXY	EPOXY	CURB	ISLAND	DIAGONAL	CROSSWALK	GROOVED
	4-INCH	4-INCH	8-INCH	EPOXY	NOSE EPOXY	EPOXY 12-INCH	EPOXY 6-INCH	PREFORMED THERMOPLASTIC 18-INCH (WHITE) LF
	(WHITE) LF	(YELLOW) LF	(WHITE) LF	(YELLOW) LF	(YELLOW) EACH	(YELLOW) LF	(WHITE) LF	
STH 32								
118+63 - 126+00	1,250	1,400	---	10	1	100	76	---
126+00 - 127+60	---	---	---	---	---	---	---	32
127+60 - 131+86	270	---	75	---	---	---	78	---
HAPPY LANE								
54+30 - 56+65	---	700	---	10	1	55	73	16
58+28 - 61+38	---	850	---	10	1	90	73	16
SUBTOTALS	1,520	2,950	75	30	3	245	300	64
TOTALS	4,470		75	30	3	245	300	64

ALL ITEMS CATEGORY 0010 UNLESS NOTED

TRAFFIC CONTROL DETOUR SIGNS AND COVERING SIGNS

SIGN NO.	LOCATION	SIGN CODE	SIZE W X H	NUMBER IN SERVICE	APPROX. SERVICE PERIOD 60 DAYS	643. 3000 DETOUR SIGNS DAYS	NUMBER OF CYCLES	643. 0920 COVERING SIGNS TYPE II EACH	REMARKS
1	300' S OF PINEHURST DR INTERSECTION ON STH 32	W-20-2-A	48"x48"	1	60	60			
2	J4-1 (NORTH 32) ON NB R-A-B DIAGRAMATIC						1	1	NORTH 32
3	RT OF R-A-B DIAGRAMATIC	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 5-1-L	21"x21"	1	60	60			
4	ACROSS FROM KEEP RIGHT SIGN-SOUTH APPROACH TO SPLITTER ISLAND-RT SIDE	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			LEFT
5	MODIFY J1-1 (JCT 32)	W-20-2-A	48"x48"	1	60	60			
	"	M 1-6	EXISTING						
6	J4-1 (NORTH 32) ON STH 28 WB R-A-B DIAGRAMATIC						1	1	NORTH 32
7	ABOVE STH 28 WB R-A-B DIAGRAMATIC	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
8	J3-1 (N-32-RT) (NORTH SPLITTER ISLAND)						1	1	NORTH-32-RT
9	ACROSS FROM SIGN # 8 RIGHT SHOULDER	R-11-3	60"x30"	1	60	60			1 MILE
10	ABOVE J3-1 (W-28-RT) WEST SPLITTER ISLAND	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-2	21"x21"	1	60	60			RIGHT
11	J4-1 (N-32) NORTH OF RAB ON STH 32						1	1	NORTH 32
12	LT OF J4-1 (W-28) @ WEST STH OF 28 & STH 32 INTERSECTION	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
13	J4-1 (NORTH 32) ON STH 28 EB R-A-B DIAGRAMATIC						1	1	NORTH 32
14	MODIFY J1-1 (JCT 32)	MO 4-8-A	24"x18"	1	60	60			
	"	M 1-6	EXISTING						
15	LT OF J4-1 (W-28) @ CTH PPP & STH 32 INTERSECTION WB	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
16	200' E OF HUMPHREY RD INTERSECTION ON STH 28	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
17	200' W OF HUMPHREY RD INTERSECTION ON STH 28	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
18	LT OF J4-1 (E-28) @ CTH M (NORTH LEG) INTERSECTION ON STH 28	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32

PAGE SUBTOTALS

35

2, 100

5

ALL ITEMS CATEGORY 0010 UNLESS NOTED

TRAFFIC CONTROL DETOUR SIGNS AND COVERING SIGNS

SIGN NO.	LOCATION	SIGN CODE	SIZE W X H	NUMBER IN SERVICE	APPROX. SERVICE PERIOD DAYS	643. 3000 DETOUR SIGNS DAYS	NUMBER OF CYCLES	643. 0920 COVERING SIGNS TYPE I I EACH	REMARKS
19	LT OF J4-1 (W-28) @ CTH M (NORTH LEG) INTERSECTION ON STH 28	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
20	200' E OF CTH M (SOUTH LEG) INTERSECTION ON STH 28	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
21	200' W OF CTH M (SOUTH LEG) INTERSECTION ON STH 28	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
22	LT OF J4-1 (E-28) @ CTH N INTERSECTION ON STH 28	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
23	LT OF J4-1 (W-28) @ CTH N INTERSECTION ON STH 28	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
24	ABOVE J2-3 (S-57-AH LT; W-28-AH RT; N-57-AH RT)	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 5-1-R	21"x21"	1	60	60			
25	RT OF J3-1 (N-57-RT) @ STH 28 & STH 57 INTERSECTION	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			RIGHT
26	LT OF J4-1 (E-28) @ STH 57 INTERSECTION ON STH 28	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
27	LT OF J4-1 (N-57) @ STH 28 INTERSECTION ON STH 57 NB	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
28	RT OF J3-1 (E-28-RT) @ STH 57 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			LEFT
29	RT OF J2-2 (W-28-AH; S-57-AH)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 5-1-L	21"x21"	1	60	60			
30	ACROSS FROM SIGN # 29 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 5-1-L	21"x21"	1	60	60			
31	LT OF J13-1 (N-DBL ARROW) @ CTH N & STH 57 INTERSECTION NB	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD

PAGE SUBTOTALS

45

2, 700

0

ALL ITEMS CATEGORY 0010 UNLESS NOTED

TRAFFIC CONTROL DETOUR SIGNS AND COVERING SIGNS

SIGN NO.	LOCATION	SIGN CODE	SIZE W X H	NUMBER IN SERVICE	APPROX. SERVICE PERIOD 60 DAYS	643. 3000 DETOUR SIGNS DAYS	NUMBER OF CYCLES	643. 0920 COVERING SIGNS TYPE II EACH	REMARKS
32	ACROSS FROM SIGN # 31 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
33	LT OF J13-1 (N-DBL ARROW) @ CTH N & STH 57 INTERSECTION SB	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
34	ACROSS FROM SIGN # 33 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
35	LT OF J4-1 (S-57) @ CTH U & STH 57 INTERSECTION SB	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	MO 6-1	21"x21"	1	60	60			AHEAD
36	ACROSS FROM SIGN # 35 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
37	LT OF J4-1 (N-57) @ CTH U & STH 57 INTERSECTION NB	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
38	ACROSS FROM SIGN # 37 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
39	ACROSS FROM SIGN # 40 (RT SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
40	RT OF J13-1 (W-PP-LT) MEDIAN SIDE	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
41	250' N OF RT TURN DOWN-LT SIGN @ CTH PP ON STH 57	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
42	ACROSS FROM SIGN # 41 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
PAGE SUBTOTALS				40		2, 400		0	

ALL ITEMS CATEGORY 0010 UNLESS NOTED

TRAFFIC CONTROL DETOUR SIGNS AND COVERING SIGNS

SIGN NO.	LOCATION	SIGN CODE	SIZE W X H	NUMBER IN SERVICE	APPROX. SERVICE PERIOD 60 DAYS	643.3000 DETOUR SIGNS DAYS	NUMBER OF CYCLES	643.0920 COVERING SIGNS TYPE II EACH	REMARKS
43	LT OF J3-2 (N-57-AH; TO-23-AH)	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
44	ACROSS FROM SIGN # 43 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
45	300' N OF CTH C INTERSECTION ON STH 57 SB	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
46	ACROSS FROM SIGN # 45 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
47	LT OF J2-1 (E-23-AH RT)	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 5-1-R	21"x21"	1	60	60			
48	ACROSS FROM SIGN # 47 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 5-1-R	21"x21"	1	60	60			
49	LT OF J3-1 (E-23-RT)	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			RIGHT
50	250' E OF STH 57 & SE RAMP INTERSECTION @ STH 23	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
51	LT OF J2-3 (E-23-AH LT; TO-43-AH RT; S-57-AH)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
52	LT OF J3-1 (S-57-LT) ON NE RAMP @ STH 23	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			LEFT
53	LT OF SIGNAL AH AHEAD SIGN ON NE RAMP @ STH 23	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 5-1-L	21"x21"	1	60	60			
54	LT OF TYPE 1 (57; KIEL/PLYMOUTH; TILT RT)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-2	21"x21"	1	60	60			RIGHT
PAGE SUBTOTALS				47		2,820		0	

ALL ITEMS CATEGORY 0010 UNLESS NOTED

TRAFFIC CONTROL DETOUR SIGNS AND COVERING SIGNS

SIGN NO.	LOCATION	SIGN CODE	SIZE W X H	NUMBER IN SERVICE	APPROX. SERVICE PERIOD 60 DAYS	643. 3000 DETOUR SIGNS DAYS	NUMBER OF CYCLES	643. 0920 COVERING SIGNS TYPE II EACH	REMARKS
55	1500' E OF TYPE 1 (57; KIEL/PLYMOUTH; TILT RT)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 5-2-R	21"x21"	1	60	60			
56	ACROSS FROM SIGN # 55 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 5-2-R	21"x21"	1	60	60			
57	LT OF J4-1 (W-23) @ CTH M ON STH 23	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
58	ACROSS FROM SIGN # 57 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
59	LT OF J4-2 (E-23; TO-43) @ CTH M ON STH 23	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
60	ACROSS FROM SIGN # 59 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-1	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
61	LT OF J1-1 (JCT TT) ON STH 23 EB	MO 4-8-A	24"x18"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
62	J3-2 (N-32-LT; S-32-RT)						1	1	SOUTH-32-RIGHT
63	SW QUAD OF STH 32 & SW RAMP INTERSECTION	R-11-3	60"x30"	1	60	60			1/2 MILE
64	LT OF BLUE SERVICE SIGN (FOOD/LODGING)	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	W-20-2-A	48"x48"	1	60	60			
65	ACROSS FROM SIGN # 64 (MEDIAN SIDE)	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	W-20-2-A	48"x48"	1	60	60			
66	LT OF BLUE SERVICE SIGN (GAS/FUEL)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
67	ACROSS FROM SIGN # 66 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
68	LT OF TYPE 1 (32; HOWARDS GROVE/SHEBOYGAN FALL; TILT RT)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
69	ACROSS FROM SIGN # 68 (MEDIAN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
PAGE SUBTOTALS				45		2, 700		1	

ALL ITEMS CATEGORY 0010 UNLESS NOTED

TRAFFIC CONTROL DETOUR SIGNS AND COVERING SIGNS

SIGN NO.	LOCATION	SIGN CODE	SIZE W X H	NUMBER IN SERVICE	APPROX. SERVICE PERIOD 60 DAYS	643. 3000 DETOUR SIGNS DAYS	NUMBER OF CYCLES	643. 0920 COVERING SIGNS TYPE II EACH	REMARKS
70	J3-2 (S-32-LT; N-32-RT)						1	1	SOUTH-32-LEFT
71	250' N OF DIVIDED ROADWAY AHEAD SIGN ON STH 32	W-20-2-A	48"x48"	1	60	60			
72	ABOVE J2-2 (E-23-AH; W-23-AH RT)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 5-1-R	21"x21"	1	60	60			
73	RT OF J3-1 (W-23-RT)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			RIGHT
74	SW QUAD OF STH 32 & NW RAMP INTERSECTION	R-11-3	60"x30"	1	60	60			1/2 MILE
75	250' W OF NW RAMP & STH 32 INTERSECTION ON NW RAMP	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
76	RT OF J13-1 (TT- DBL ARROW)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
77	ACROSS FROM SIGN # 76 (MEDI AN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			AHEAD
78	2000' E OF SIGN # 82 ON STH 23 EB	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	W-20-2-A	48"x48"	1	60	60			
79	ACROSS FROM SIGN # 78 (MEDI AN SIDE)	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	W-20-2-A	48"x48"	1	60	60			
80	1000' E OF SIGN # 82 ON STH 23 EB	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 5-2-R	21"x21"	1	60	60			
81	ACROSS FROM SIGN # 80 (MEDI AN SIDE)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 5-2-R	21"x21"	1	60	60			
PAGE SUBTOTALS				35		2, 100		1	

ALL ITEMS CATEGORY 0010 UNLESS NOTED

TRAFFIC CONTROL DETOUR SIGNS AND COVERING SIGNS

SIGN NO.	LOCATION	SIGN CODE	SIZE W X H	NUMBER IN SERVICE	APPROX. SERVICE PERIOD DAYS	643. 3000 DETOUR SIGNS DAYS	NUMBER OF CYCLES	643. 0920 COVERING SIGNS TYPE II EACH	REMARKS
82	LT OF TYPE 1 (57; KIEL/PLYMOUTH; TILT RT)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-2	21"x21"	1	60	60			RIGHT
83	LT OF SIGNAL AH AHEAD SIGN ON STH 23 SW RAMP @ STH 57	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 5-1-R	21"x21"	1	60	60			
84	LT OF J3-2 (N-57-LT; S-57-LT)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
	"	MO 6-1	21"x21"	1	60	60			RIGHT
85	LT OF J4-1 (S-57)	MO 4-8	24"x12"	1	60	60			
	"	M 3-3	24"x12"	1	60	60			
	"	M 1-6	24"x24"	1	60	60			32
86	TO BE DETERMINED IN FIELD - PRIOR TO CONSTRUCTION			1					
87	TO BE DETERMINED IN FIELD - PRIOR TO CONSTRUCTION			1					
PAGE SUBTOTALS				17		900		0	
PROJECT TOTALS				264		15,720		7	

ALL ITEMS CATEGORY 0010 UNLESS NOTED

Conduit Rigid Nonmetallic Schedule 40			
LOCATION		652. 0225	652. 0235
STH 32 & Happy Ln		2-Inch	3-Inch
FROM	TO	LF	LF
CB1	PB1		5
CB1	PB1		5
PB1	LB2	60	
LB2	LB3	180	
PB1	PB2		110
PB2	LB4	100	
PB2	Drain	20	
PB2	LB5	20	
PB2	PB3		60
PB3	LB6	50	
PB3	PB4		80
PB4	LB7	20	
LB7	PB5	60	
PB5	LB8	40	
LB8	LB9	150	
LB9	LB10	140	
PB5	PB6		80
PB6	LB11	120	
PB6	LB12	20	
LB12	PB7	70	
PB7	Drain	20	
PB7	LB13	10	
PB7	PB8		60
PB8	PB1		70
PB1	LB1	30	
	TOTAL	1, 110	470

Pull Boxes Steel		
	*	
	653. 0140	
	24x42-Inch	
LOCATION	EACH	NOTES
PB1	1	NO DRAIN PIPE REQUIRED
PB2	1	DRAIN TO DITCH EAST OF PULL BOX*
PB3	1	DRAIN TO DITCH TO NORTHEAST OF PULL BOX*
PB4	1	NO DRAIN PIPE REQUIRED
PB5	1	DRAIN TO INLET 5D
PB6	1	NO DRAIN PIPE REQUIRED
PB7	1	DRAIN TO INLET 11A
PB8	1	NO DRAIN PIPE REQUIRED
TOTAL	8	
*6" ABOVE DITCH BOTTOM, MIN		

Concrete Bases

		654. 0230
	654. 0105	Control
	Type 5	Cabinet
		Type L30
LOCATION	EACH	EACH
STH 32 & Happy Ln	13	1

Electrical Wire Lighting					
			10AWG	12AWG	
LOCATION			*		655. 0610
STH 32 & Happy Ln			655. 0615	655. 0610	Equi pment
			Ungrounded	Ungrounded	Groundi ng
(240 VOLT SYSTEM)			Conductor	Conductor	Conductor
			(see Ci rcui t Color)	(Bl ack)/(Red)	(Green)
Ci rcui t	FROM	TO	LF	LF	LF
A	CB1	LB1	120		
(Bl ack)	LB1	Lumi nai re		100	50
	CB1	LB2	200		
	LB2	Lumi nai re		100	50
	LB2	LB3	400		
	LB3	Lumi nai re		100	50
B	CB1	LB5	360		
(Red)	LB5	Lumi nai re		100	50
	LB5	LB4	300		
	LB4	Lumi nai re		100	50
	LB5	LB6	340		
	LB6	Lumi nai re		100	50
C	CB1	LB7	680		
(Bl ue)	LB7	Lumi nai re		100	50
	LB7	LB8	260		
	LB8	Lumi nai re		100	50
	LB8	LB9	340		
	LB9	Lumi nai re		100	50
	LB9	LB10	320		
	LB10	Lumi nai re		100	50
D	CB1	LB13	400		
(Brown)	LB13	Lumi nai re		100	50
	LB13	LB12	220		
	LB12	Lumi nai re		100	50
	LB12	LB11	320		
	LB11	Lumi nai re		100	50
		SUB-TOTALS	4, 260	1, 300	650
		TOTAL	4, 260	1, 950	
*ADDI TIONAL QUANTI TIES SHOWN ELSEWHERE. GRAND TOTAL = 7, 030					

Electrical Wire Lighting 10AWG		
		*
LOCATION		655. 0615
STH 32 & Happy Ln		Equipment
		Grounding
(240 VOLT SYSTEM)		Conductor
		(Green)
FROM	TO	LF
CB1	LB1	60
CB1	PB1	20
CB1	LB2	100
LB2	LB3	200
LB2	LB5	230
LB5	PB2	40
LB5	LB4	150
LB5	LB6	170
LB6	PB3	70
LB6	LB7	190
LB7	PB4	40
LB7	LB8	130
LB8	PB5	60
LB8	LB9	170
LB9	LB10	160
LB9	LB12	340
LB12	PB6	40
LB12	LB11	160
LB12	LB13	110
LB13	PB7	30
LB13	CB1	200
LB13	PB8	100
	TOTAL	2, 770
*ADDITIONAL QUANTITIES SHOWN ELSEWHERE. GRAND TOTAL = 7,030		

ALL ITEMS CATEGORY 0010 UNLESS NOTED

3

Electric Service		
	656. 0200	659. 2130
	Meter Breaker Pedestal	Li ghting Control Cab i net
		120/240 30-Inch
LOCATI ON	LS	EACH
STH 32 & Happy Ln	1	1

Lighting Summary				
	657. 0255	657. 0322	657. 0710	659. 1120
	Transformer Bases	Pol es	Lumi nai re Arms	Lumi nai res
	Breakaway	Type 5	Truss Type	Utili ty
	11 1/2-Inch	(Al umi num)	4 1/2-Inch Cl amp	LED-B
	Bol t Circle		12-FT	
LOCATI ON	EACH	EACH	EACH	EACH
STH 32 & Happy Ln	13	13	13	13

SAWING ASPHALT

LOCATION	690.0150 LF
STH 32	
119+80 LT	10
120+08 - 120+38 LT	30
125+00 LT	5
128+43 LT	10
129+83 LT	10
130+34 LT	10
131+86 LT	10

HAPPY LANE	
54+30 LT/RT	36
55+52 - 55+87 RT	38
55+54 - 55+97 LT	38
56+05 - 56+36 LT	49
61+38 LT/RT	21

GREEN ACRES DRIVE	
12+15 LT/RT	32

FAIRVIEW DRIVE	110
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TOTAL	409
-------	-----

SAWING CONCRETE

LOCATION	690.0250 LF
STH 32	
118+63 LT/RT	47
120+08 - 120+38 LT (C&G)	5
131+86 LT/RT	44

HAPPY LANE	
54+30 LT/RT (C&G)	5
55+52 - 55+87 RT (C&G)	5
55+54 - 55+97 LT (C&G)	5
59+79 RT (DRIVEWAY)	22
60+43 RT (DRIVEWAY)	20

GREEN ACRES DRIVE	
122+22 - 122+51 RT (C&G)	5
12+15 LT/RT (C&G)	5
12+30 RT (DRIVEWAY)	20

FAIRVIEW DR (C&G)	5
-------------------	---

TOTAL	188
-------	-----

3

CONSTRUCTION STAKING*

LOCATION	650.4500 SUBGRADE LF	650.5000 BASE LF	650.9920 SLOPE STAKES LF
STH 32			
118+63 - 122+62	399	399	399
109+06 - 113+56	1,848	1,848	924

HAPPY LANE			
54+30 - 56+05	175	175	175
56+05 - 56+65	120	120	60
58+28 - 59+04	152	152	76
59+04 - 61+38	234	234	234

GREEN ACRES DRIVE			
12+15 - 13+15	100	100	50

TEMPORARY ACCESS ROADS			
NE QUAD, 20+11 - 23+93	382	382	382
NW QUAD, 10+24 - 14+02	378	378	378

TOTALS	3,788	3,788	2,678
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* ADDITIONAL STAKING ITEMS SHOWN ELSEWHERE

MINI STORM SEWER LATERAL 4-INCH

LOCATION	* SPV.0090.02 LF
HAPPY LANE	
58+85 - 59+15 RT	30
59+26 - 59+62 RT	40

GREEN ACRES DRIVE	
13+00 - 13+40 LT	40

TOTAL	110
-------	-----

*CONNECTION TO EXISTING PIPE AND MANHOLE
OR INLET IS INCIDENTAL TO THIS ITEM

ALL ITEMS CATEGORY 0010 UNLESS NOTED

PROJECT NO: 4540-23-71

HWY: STH 32

COUNTY: SHEBOYGAN

MISCELLANEOUS QUANTITIES

SHEET NO:

E

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

TRANSPORTATION PROJECT PLAT TITLE SHEET

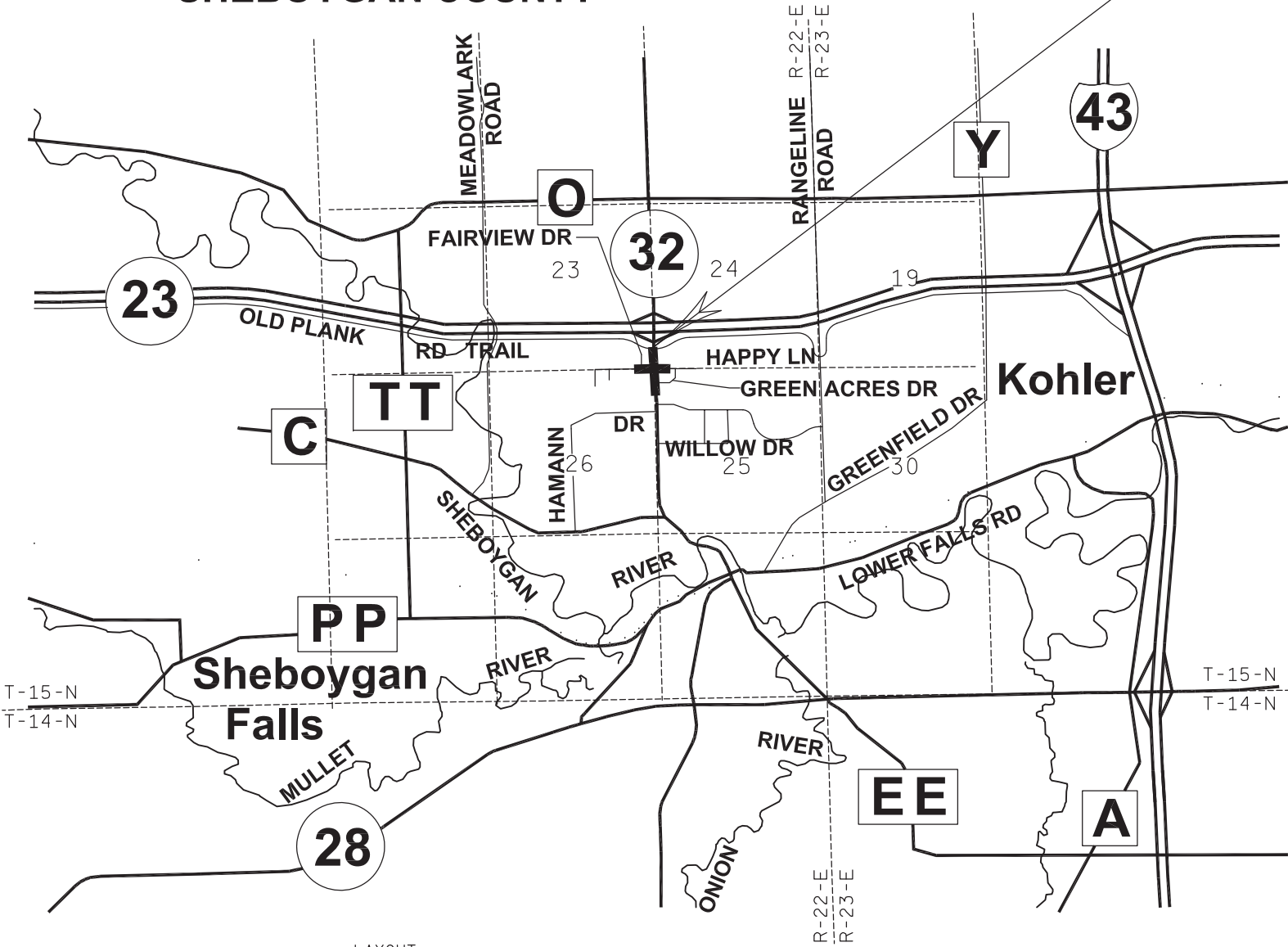
PROJECT NO. 4540-23-21
CITY OF SHEBOYGAN FALLS

STH 32 & HAPPY LANE INTERSECTION

STH 32
SHEBOYGAN COUNTY



PROJECT LOCATION



CONVENTIONAL ABBREVIATIONS

ACCESS POINT, DRIVEWAY CONNECTION	AP	RECORDED AS REFERENCE LINE	(100') R/L
ACCESS RIGHTS	AR	RELEASE OF RIGHTS	ROR
ACRES	AC.	REMAINING	REM.
AND OTHERS	ET.AL.	RIGHT-OF-WAY	R/W
BUILDING	BLD.	SECTION	SEC.
CENTERLINE	C/L	STATION	STA.
CERTIFIED SURVEY MAP	CSM	TEMPORARY LIMITED EASEMENT	TLE
CORNER	COR.	VOLUME	V.
DOCUMENT	DOC.	CURVE DATA	
EASEMENT	EASE.	LONG CHORD	LCH
GARAGE	G.	LONG CHORD BEARING	LCB
HIGHWAY EASEMENT	H.E.	RADIUS	R
HOUSE	H.	DEGREE OF CURVE	D
LAND CONTRACT	LC	CENTRAL ANGLE OR DELTA	DELTA
MONUMENT	MON.	LENGTH OF CURVE	L
PAGE	P.	TANGENT	TAN
PERMANENT LIMITED EASEMENT	PLE		
PROPERTY LINE	PL		

CONVENTIONAL SYMBOLS

FOUND IRON PIPE/PIN	UP (1" UNLESS NOTED)	PROPOSED R/W LINE	---
R/W MONUMENT	o (SET)	EXISTING H.E. LINE	---
R/W STANDARD	Δ (SET)	PROPERTY LINE	---
SIGN	ISIGN	LOT & TIE LINES	---
SECTION CORNER MONUMENT	⊙	SLOPE INTERCEPTS	---
SECTION CORNER SYMBOL	⊙	CORPORATE LIMITS	---
FEE (HATCH VARIES)	⊙	RESTRICTED ACCESS (BY PREVIOUS ACQUISITION/CONTROL)	---
TEMPORARY LIMITED EASEMENT	---	RESTRICTED ACCESS (BY ACQUISITION)	---
PERMANENT LIMITED EASEMENT	---	NO ACCESS (BY STATUTORY AUTHORITY)	---
R/W BOUNDARY POINT	⊙	SECTION LINE	---
PARCEL NUMBER	⊙	QUARTER LINE	---
UTILITY PARCEL NUMBER	⊙	SIXTEENTH LINE	---
SIGN NUMBER (OFF PREMISE)	⊙	EXISTING CENTERLINE	---
BUILDING	⊙	PROPOSED REFERENCE LINE	---
		PARALLEL OFFSET	---

CONVENTIONAL UTILITY SYMBOLS

WATER	---	NON COMPENSABLE	---
GAS	---	COMPENSABLE	---
TELEPHONE	---	COMPENSABLE	---
OVERHEAD	---		
TRANSMISSION LINES	---		
ELECTRIC	---		
CABLE TELEVISION	---		
FIBER OPTIC	---		
SANITARY SEWER	---		
STORM SEWER	---		
POWER POLE	---		
TELEPHONE POLE	---		
TELEPHONE PEDESTAL	---		
ELECTRIC TOWER	---		

NOTES:

COORDINATES AND BEARINGS SHOWN ON THIS PLAT ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM, SHEBOYGAN COUNTY ZONE, NAD83 (1997) ADJUSTMENT. THE COORDINATES SHOWN ARE GROUND COORDINATES AND ARE TO BE USED AS GROUND VALUES ON THIS PLAT.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT BY WISDOT NE REGION.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD".

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY LINES, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

EXISTING HIGHWAY RIGHT-OF-WAY SHOWN HEREIN IS BASED ON THE FOLLOWING POINTS OF REFERENCE:
EXISTING HIGHWAY RIGHT-OF-WAY FOR STH 32 ESTABLISHED FROM PREVIOUS PROJECT 4540-06-21 AND
EXISTING HIGHWAY RIGHT-OF-WAY ALONG HAPPY LANE ESTABLISHED FROM PREVIOUS PROJECTS 4540-06-21,
EXISTING HIGHWAY RIGHT-OF-WAY FOR GREEN ACRES DRIVE ESTABLISHED FROM SURVEY MONUMENTATION.

ACCESS RESTRICTED BY PROJECT: ID 4540-6-21, ID 1445-1-23

FOR THE LATEST ACCESS/DRIVEWAY INFORMATION CONTACT THE PLANNING DEPARTMENT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN GREEN BAY.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. ALL TLE'S ARE TO EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN

A PERMANENT LIMITED EASEMENT (PLE) IS A RIGHT FOR CONSTRUCTION AND MAINTENANCE PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE, BUT WITHOUT PREJUDICE TO THE OWNER'S RIGHT TO MAKE OR CONSTRUCT IMPROVEMENT ON SAID LANDS OR TO FLATTEN THE SLOPES, PROVIDING SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO NEW REFERENCE LINES.

LAYOUT

NO SCALE

TOTAL NET LENGTH OF CENTERLINE = 0.251 MI.

TRANSPORTATION PROJECT PLAT NO: 4540-23-21 - 4.02
AMENDMENT NO.1

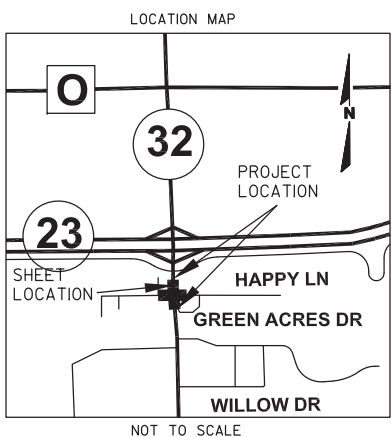
AMENDS TPP SHEET 4540-23-21-4.02 RECORDED IN SHEBOYGAN COUNTY AS DOCUMENT 1953708 BY REVISING THE OWNER NAMES OF PARCELS 11 AND 12.

THAT PART OF LOT 2 CSM V.20 P.197 AND LOT 3 CSM V.23, P.200 IN THAT PART OF THE SOUTHEAST 1/4 OF THE SOUTHEAST 1/4 SECTION 23, IN THE CITY OF SHEBOYGAN FALLS, ALL OF TOWNSHIP 15 NORTH, RANGE 22 EAST, SHEBOYGAN COUNTY, WISCONSIN.

RELOCATION ORDER STH 32 - STH 32 & HAPPY LANE INTERSECTION

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3) AND 84.09, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION

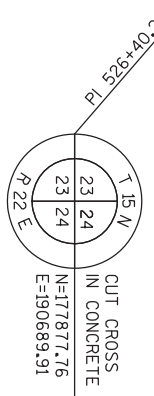
1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.



COURSE TABLE

PNT NO.	BEARING	DISTANCE
RW112-RW113	N00°39'29"E	13.99'
RW113-RW114	N67°16'45"E	41.40'
RW114-RW115	N32°37'12"E	26.26'

R/W MONUMENT POINT NUMBER AND COORDINATE TABLE		
POINT	Y	X
RW112	175274.0908	190557.9740
RW113	175288.0756	190558.1346
RW114	175304.0653	190596.3202
RW115	175326.1846	190610.4774
EX116	175545.5526	190590.0246
EX117	175975.5310	190588.6365
EX118	175946.1592	190773.7323
RW119	175402.6793	190775.4867
RW120	175337.7010	190784.1876
RW121	175288.0825	190834.1256
RW122	175285.9553	190919.8352
RW123	175266.1643	191072.3880
RW124	175261.1658	191072.2639



UTILITY SCHEDULE & INTERESTS REQUIRED

UTILITY NUMBER	UTILITY OWNER	INTEREST REQUIRED
102	AT&T WISCONSIN	RELEASE OF RIGHTS

SCHEDULE OF LANDS & INTERESTS REQUIRED

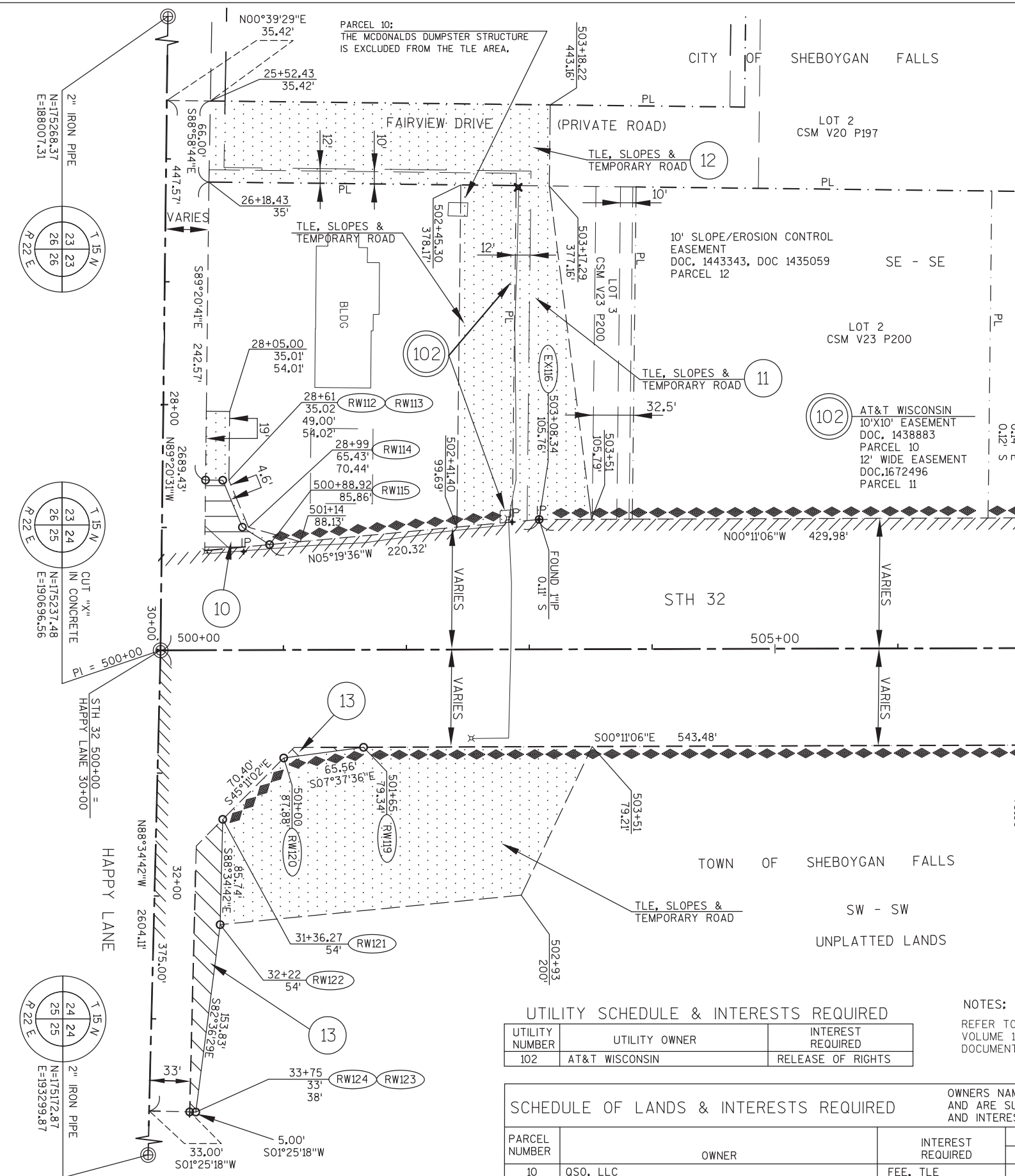
PARCEL NUMBER	OWNER	INTEREST REQUIRED	AREAS ACRES REQUIRED			TLE ACRES	PLE ACRES
			NEW	EXISTING	TOTAL		
10	OSO, LLC	FEE, TLE	0.036	-	0.036	0.319	-
11	RONALD J. BURROWS, SR.	TLE	-	-	-	0.286	-
12	RONALD J. BURROWS, SR.	TLE	-	-	-	0.419	-
13	JOHN C. W. & MARY JO WIDDER	FEE, TLE	0.087	-	0.087	0.775	-

NOTES:

REFER TO THE TITLE SHEET, RECORDED AS SHEET 2 OF 2, IN VOLUME 1 OF TRANSPORTATION PROJECT PLATS, PAGE 99, AS DOCUMENT NO. 1953134 FOR ADDITIONAL INFORMATION.

OWNERS NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY, AND ARE SUBJECT TO CHANGE PRIOR TO TRANSFER OF LAND AND INTERESTS TO DOT.

HWY	BASIS OF EXISTING R/W	YEAR
STH 32	PROJECT 4540-06-21	1987
HAPPY LANE	PROJECT 4540-06-21	1987



R.A. Smith National

Beyond Surveying
and Engineering

16745 W. Bluemound Road, Brookfield WI 53005
262-781-1000 Fax 262-781-8466
www.rasmithnational.com

I, GREGORY A. KUNZ, REGISTERED LAND SURVEYOR, HEREBY CERTIFY THAT IN FULL COMPLIANCE WITH THE PROVISIONS OF SECTION 84.095 OF WISCONSIN STATUTES AND UNDER THE DIRECTION OF THE DEPARTMENT, I HAVE SURVEYED AND MAPPED TRANSPORTATION PROJECT PLAT 4540-23-21 - 4.02 AMENDMENT NO.1 AND THAT SUCH PLAT CORRECTLY REPRESENTS ALL EXTERIOR BOUNDARIES OF THE SURVEYED LAND.



GREGORY A. KUNZ
S-1346
WAUKESHA
W
11/16/2012
DATE

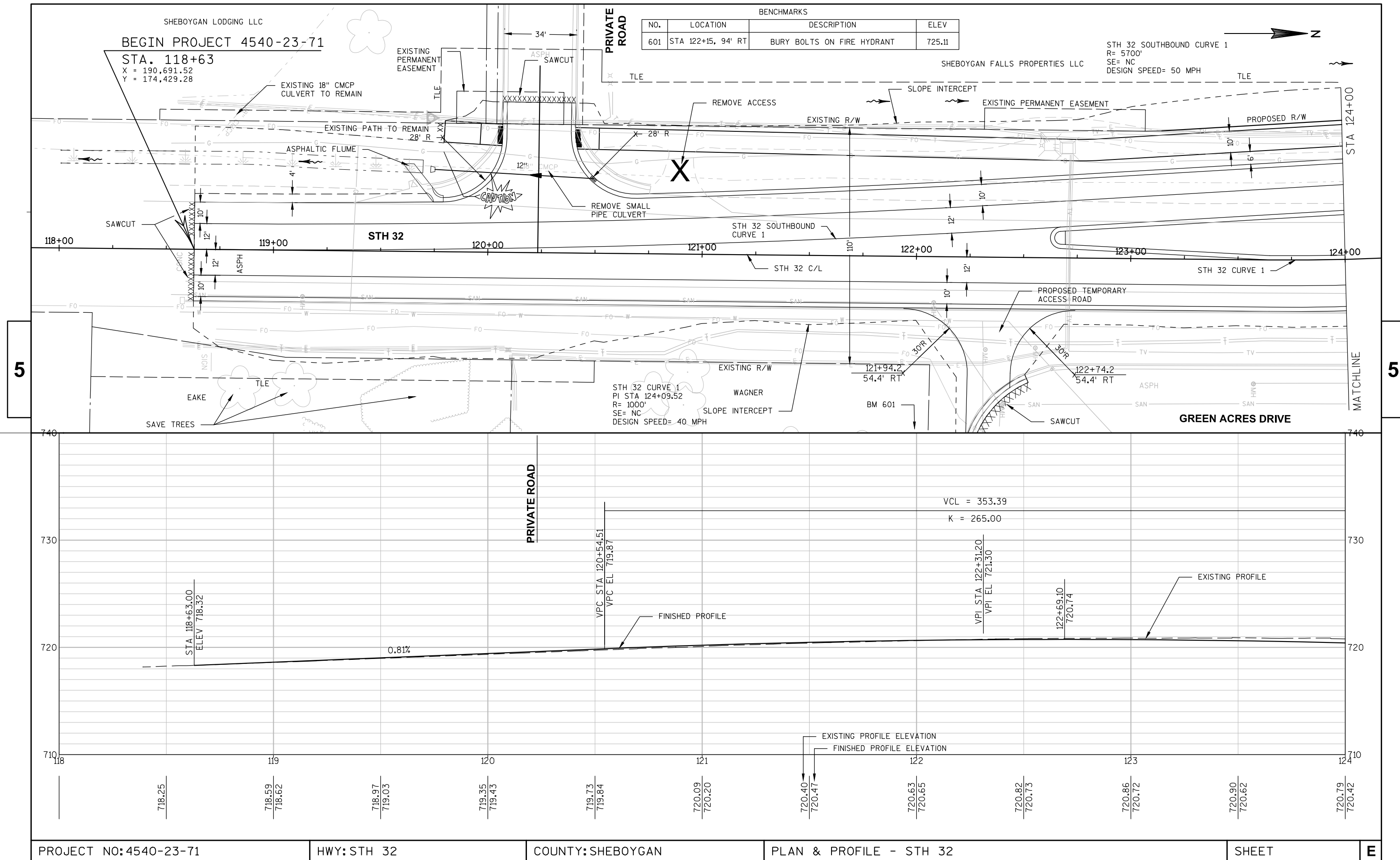
THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION.

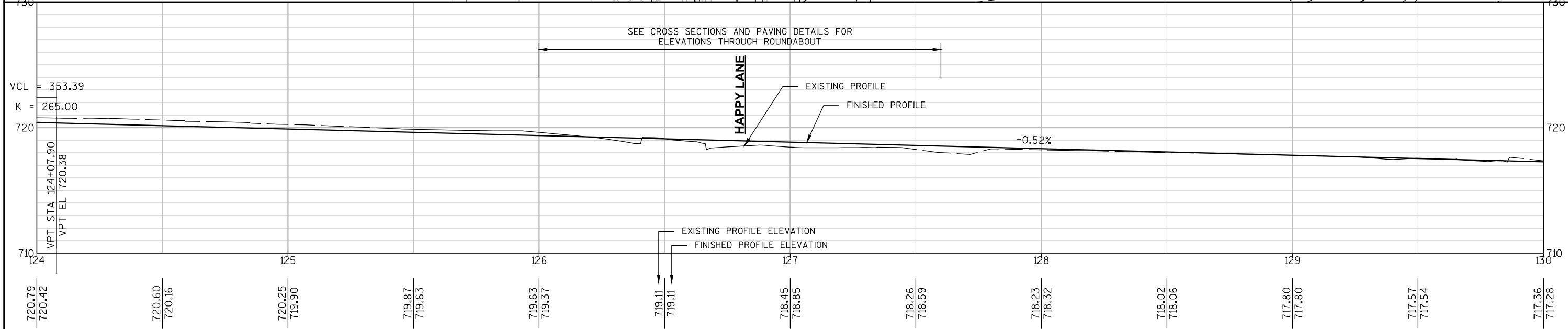
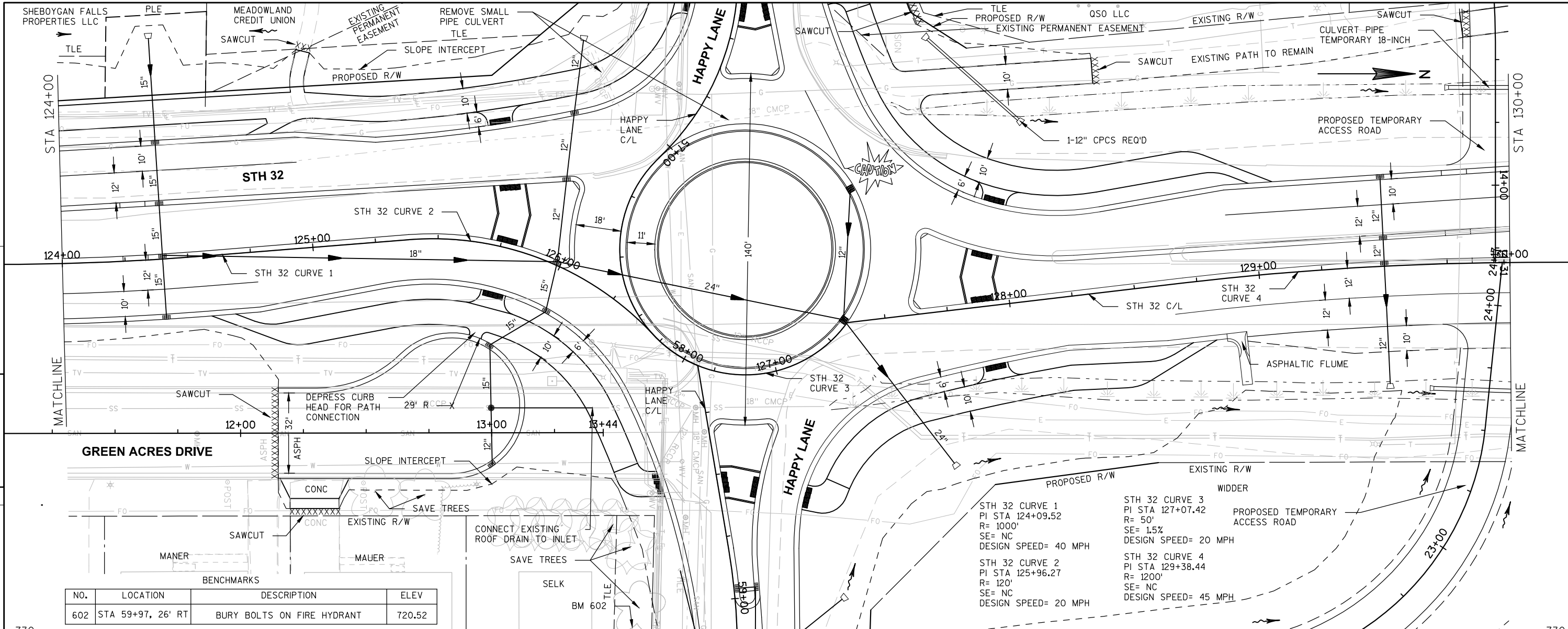
NORMAN H. PAWELCZYK
PRINT NAME

11/16/2012
DATE

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER 4540-23-21 - 4.02
AMENDMENT NO: 1

ACCEPTED FOR RECORDING AND FILING IN THE OFFICE OF THE REGISTER OF DEEDS
IN SHEBOYGAN COUNTY, WISCONSIN AT 2:18 PM ON 11/28/2012
AS DOCUMENT 1957473
FILED IN Vol 1 TPP Page 104
2:18 pm 11/28/2012
1957473
Vol 1 TPP Page 104





HAPPY LANE CURVE 1
PI STA 55+75.48
R= 400'
SE= NC
DESIGN SPEED= 30 MPH

HAPPY LANE CURVE 2
PI STA 56+63.32
R= 100'
SE= NC
DESIGN SPEED= 20 MPH

ANCHORBANK FSB

FAIRVIEW DRIVE

MILL & OVERLAY FAIRVIEW
DRIVE AFTER ROUNDABOUT
IS OPEN TO TRAFFIC

QSO LLC

BEGIN CONSTRUCTION
STA. 54+30

BENCHMARKS			
NO.	LOCATION	DESCRIPTION	ELEV
600	STA 51+22, 23' RT	BURY BOLTS ON FIRE HYDRANT	722.715

1-12" CPCS REQ'D
PHONE

PROPOSED
R/W

52+00

53+00

54+00

HAPPY LANE

55+00

56+00

STH 32

N

HAPPY LANE CURVE 3
PI STA 57+83.91
SE= 1.5%
DESIGN SPEED= 20 MPH

PRIVATE ROAD

SLOPE INTERCEPT

EXISTING R/W

CAUTION

42' COMMERCIAL ENTRANCE

MEADOWLAND CREDIT UNION

41' COMMERCIAL ENTRANCE

HAPPY LANE C/L

HAPPY LANE CURVE 1

HAPPY LANE CURVE 2

REMOVE SMALL
PIPE CULVERT

HAPPY LANE
CURVE 3

STH
32
C/L

740

740

SEE CROSS SECTIONS AND PAVING DETAILS FOR
ELEVATIONS THROUGH ROUNDABOUT

VCL = 105.30

K = 50.00

VCL = 186.86

K = 105.00

STA 54+30.00
ELEV 717.89

VPC STA 54+63.48
VPC EL 717.70

55+23.99
717.52

VPT STA 56+50.34
VPT EL 718.28

VPC STA 56+95.42
VPC EL 718.83

VPI STA 57+48.07
VPI EL 719.46

720

720

710

710

720.80

719.95

719.05

718.48

718.11

717.77

717.78

717.49

717.55

717.46

717.56

717.74

717.80

717.96

718.28

718.07

718.88

719.50

719.19

718.88

718.99

PROJECT NO: 4540-23-71

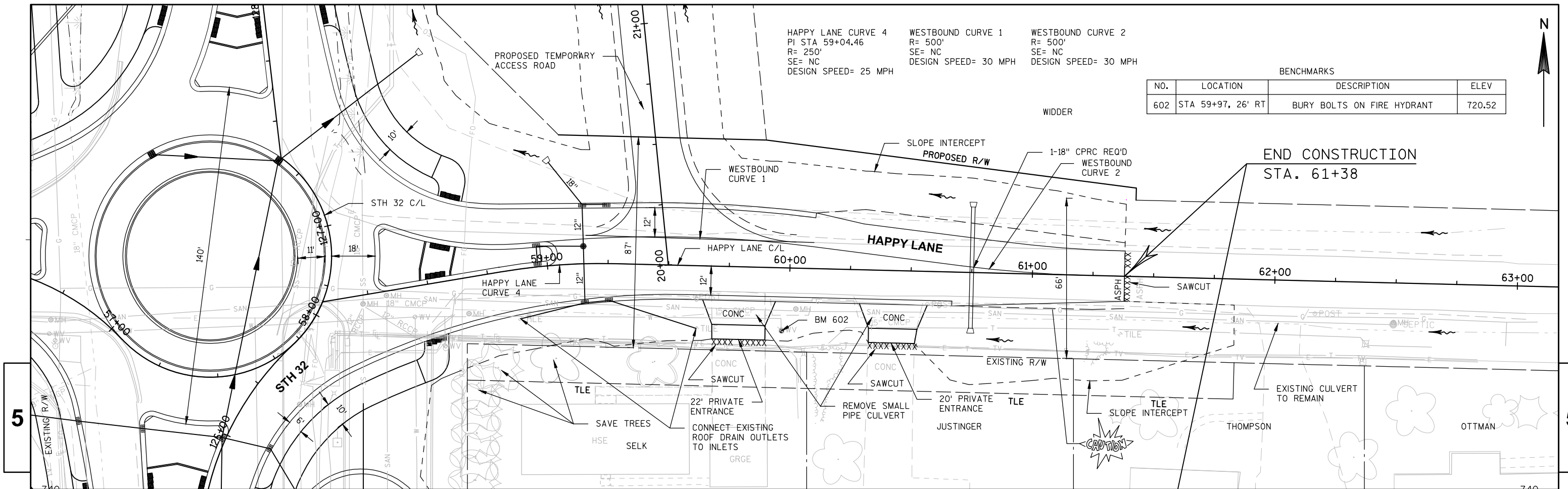
HWY: STH 32

COUNTY: SHEBOYGAN

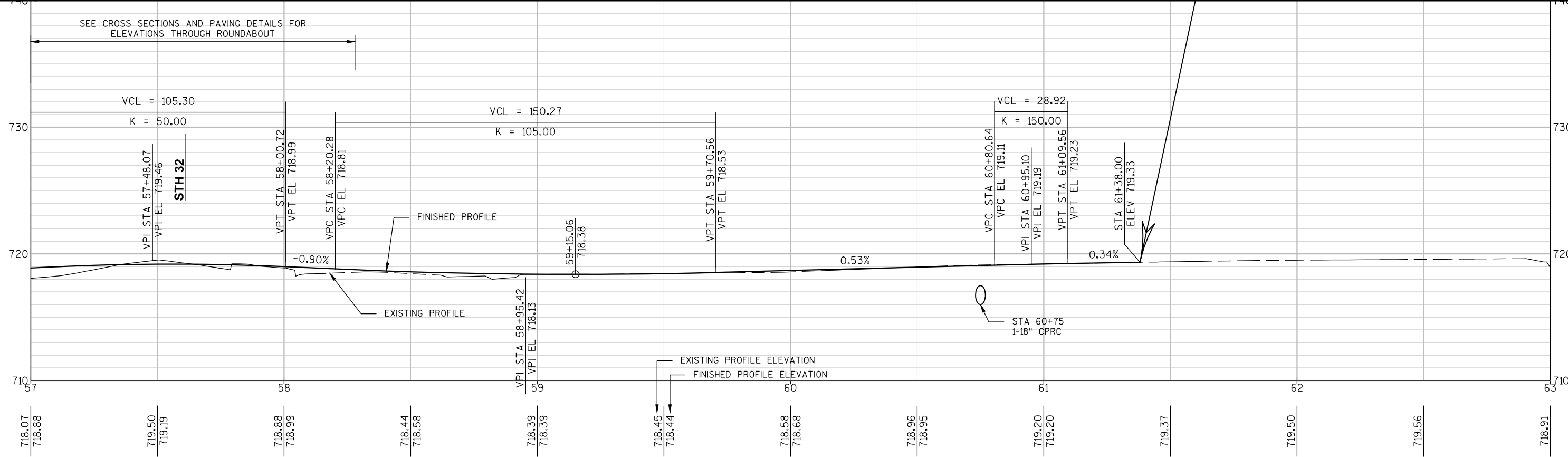
PLAN & PROFILE - HAPPY LANE

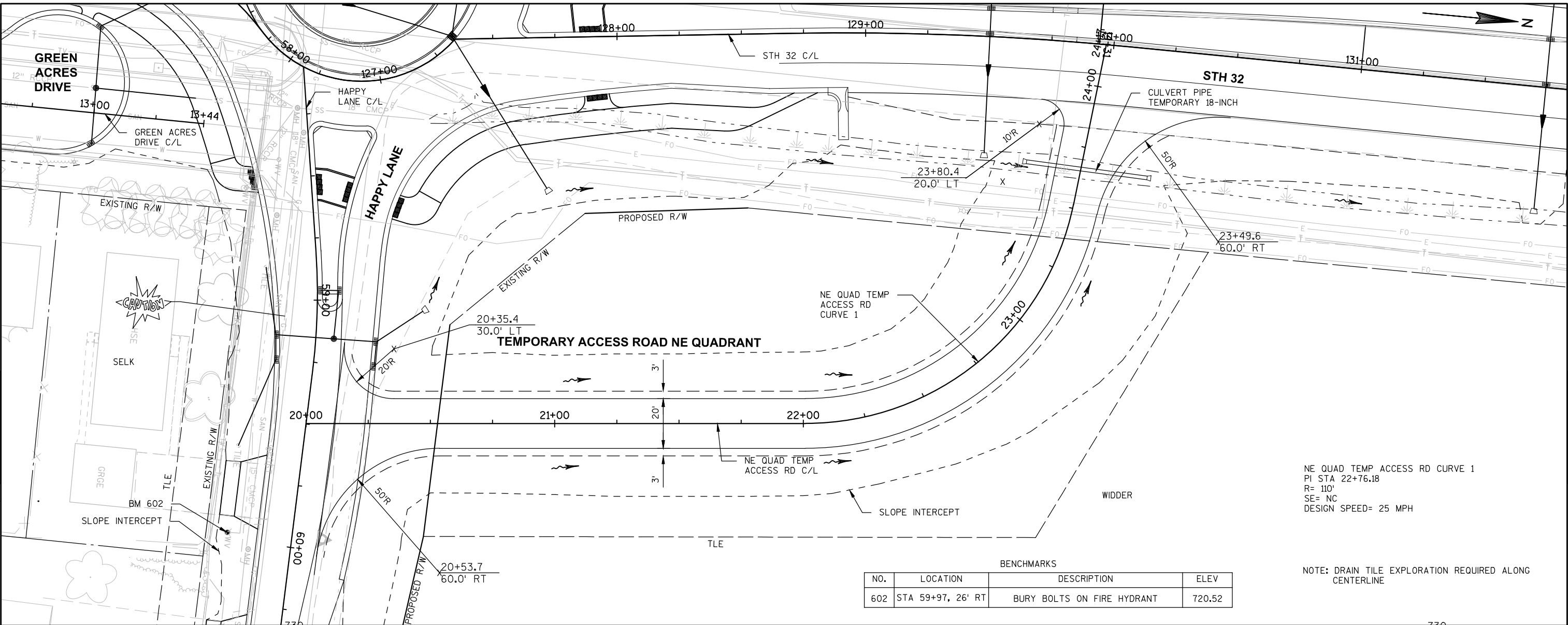
SHEET

E



BENCHMARKS			
NO.	LOCATION	DESCRIPTION	ELEV
602	STA 59+97, 26' RT	BURY BOLTS ON FIRE HYDRANT	720.52

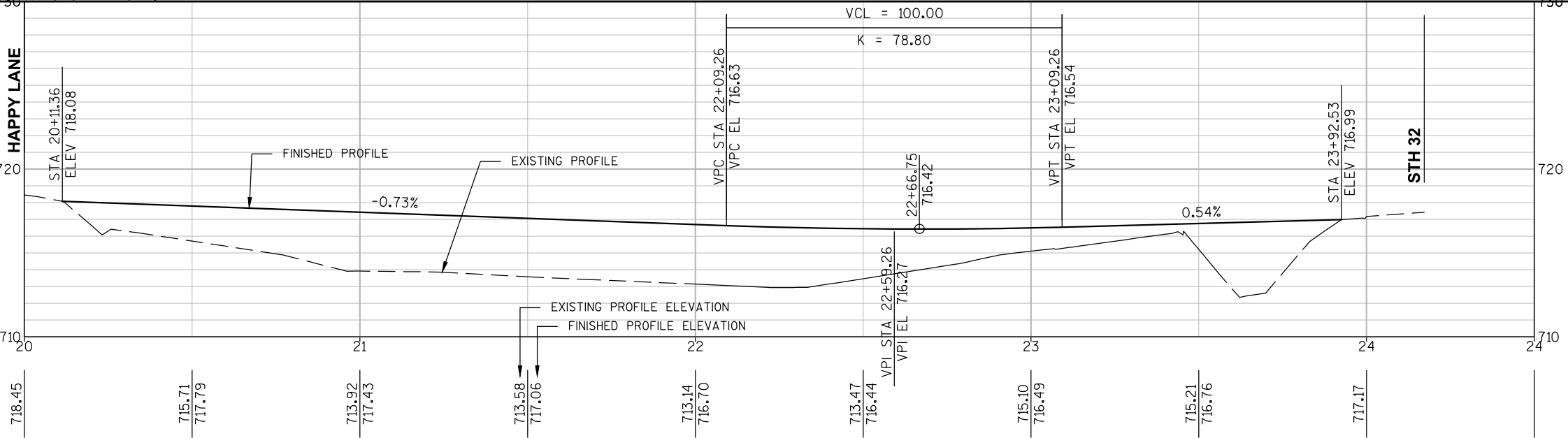




BENCHMARKS			
NO.	LOCATION	DESCRIPTION	ELEV
602	STA 59+97, 26' RT	BURY BOLTS ON FIRE HYDRANT	720.52

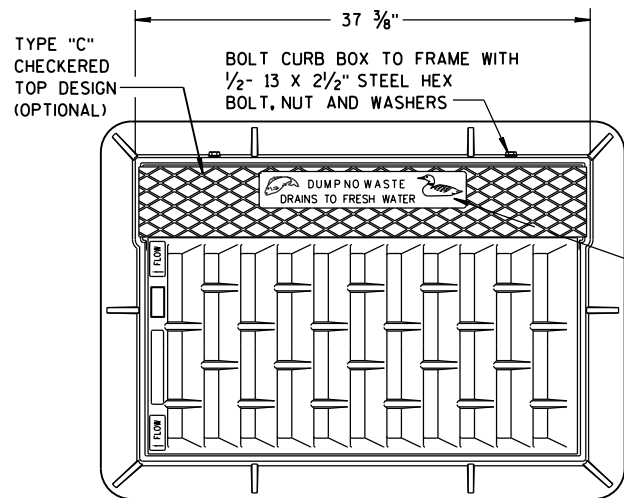
NE QUAD TEMP ACCESS RD CURVE 1
PI STA 22+76.18
R= 110'
SE= NC
DESIGN SPEED= 25 MPH

NOTE: DRAIN TILE EXPLORATION REQUIRED ALONG CENTERLINE

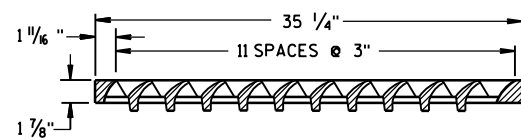
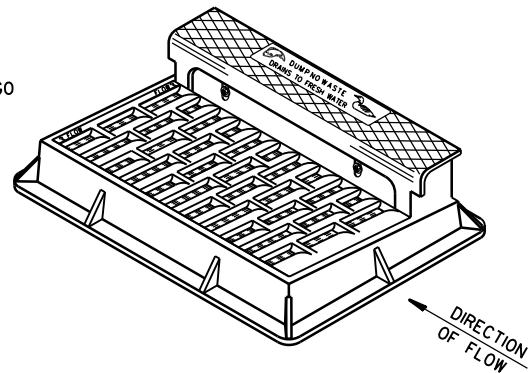


Standard Detail Drawing List

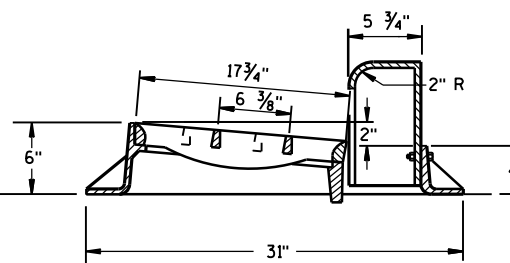
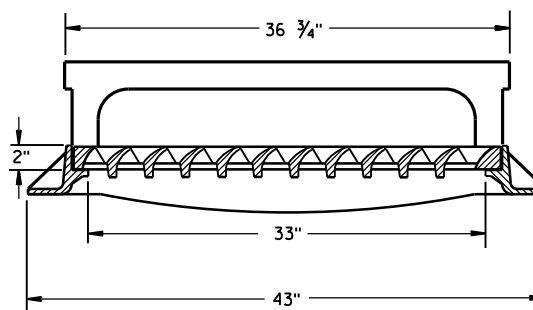
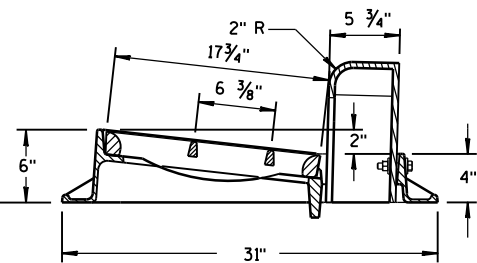
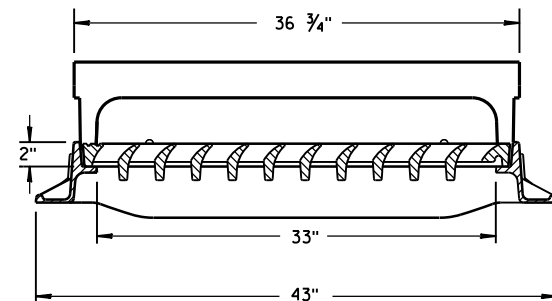
08A05-19A	INLET COVERS TYPE A, H, A-S, H-S & Z
08A05-19C	INLET COVERS TYPE F, HM, HM-S, S, T, V, HM-GJ, & HM-GJ-S
08A05-19D	INLET COVER TYPE BW, MANHOLE COVERS, TYPE K, J, J-S, L & M
08B09-01	MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER
08C06-01	INLETS 3-FT AND 4-FT DIAMETER
08C07-01	INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT
08D01-18	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08D05-16A	CURB RAMPS TYPES 1 AND 1-A
08D05-16B	CURB RAMPS TYPES 2 AND 3
08D05-16C	CURB RAMPS TYPES 4A AND 4A1
08D05-16D	CURB RAMPS TYPE 4B AND 4B1
08D05-16E	CURB RAMPS TYPES 5, 6, 7A, 7B & 8
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08E14-01	TRACKING PAD
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
09B02-09	CONDUIT
09B04-11	PULL BOX
09C02-07	CONCRETE BASES, TYPES 1, 2, 5, & 6
09C03-04	TRANSFORMER/PEDESTAL BASES
09C14-02	CONCRETE CONTROL CABINET BASE, TYPE L
09D04-01	LIGHTING CONTROL CABINET
09E01-14D	POLE MOUNTINGS FOR LIGHTING UNITS, TYPE 5 (30 FEET)
09E01-14G	HARDWARE DETAILS FOR POLE MOUNTINGS
09E03-05	NON-FREEWAY LIGHTING UNIT POLE WIRING
11B02-02	CONCRETE MEDIAN NOSE
14B29-01	SAFETY EDGE
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C02-05A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-05B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C03-02	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C04-02	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M. P. H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C05-02	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M. P. H. OR LESS
15C08-16A	PAVEMENT MARKING (MAINLINE)
15C08-16F	PAVEMENT MARKING (ISLANDS)
15C12-04	TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)
15C18-03	MEDIAN ISLAND MARKING
15C26-02	END-OF-ROADWAY SIGNING
15C33-01	STOP LINE AND CROSSWALK PAVEMENT MARKING
15D28-03	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D29-03	TRAFFIC CONTROL, VEHICLE ENTRANCE/EXIT OR HAUL ROAD
15D38-01A	TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS
15D38-01B	ATTACHMENT OF SIGNS TO POSTS



**NOTE:
GRATE IS REVERSIBLE.**

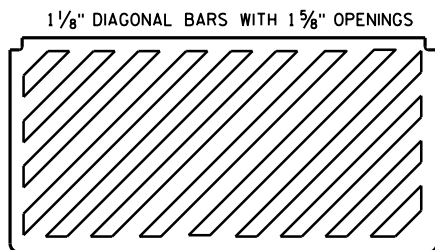


NOTE: CURB BOX HEIGHT ADJUSTABLE 6" TO 9"



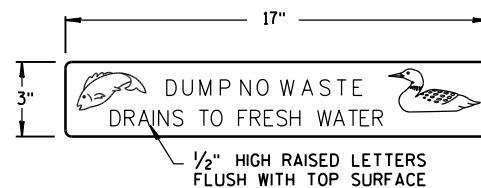
TYPE "H"

NOTE: EITHER CASTING IS ACCEPTABLE

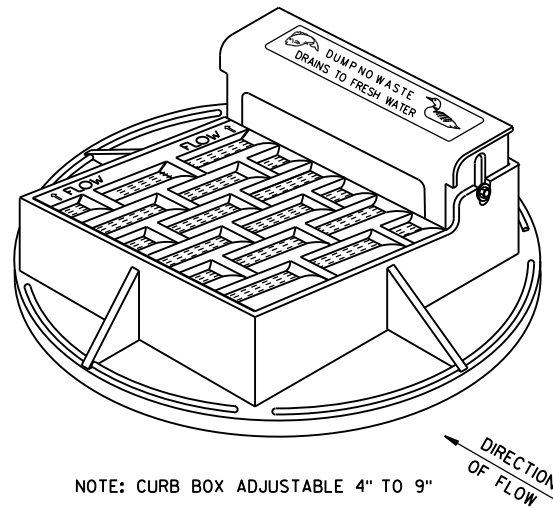


**SPECIAL GRATE FOR
TYPE "H" COVER**

(MEASURES 35 1/4" X 17 3/4" X 2")
(NOTED AS TYPE H-S ON DRAINAGE TABLE)

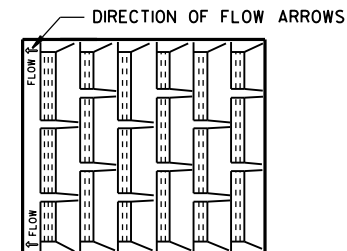


LOGO DETAIL

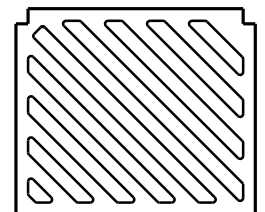


NOTE: CURB BOX ADJUSTABLE 4" TO 9"

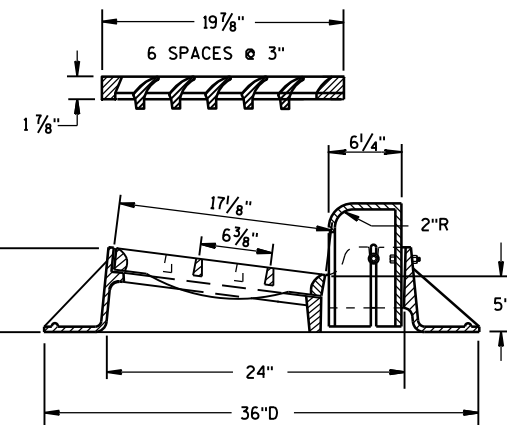
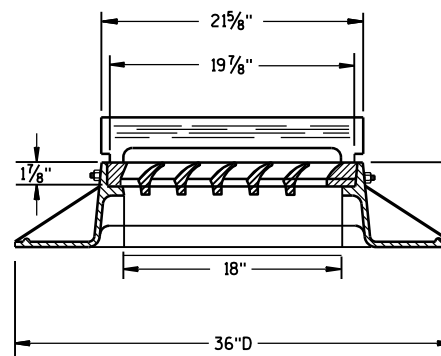
**NOTE:
GRATE IS REVERSIBLE.**



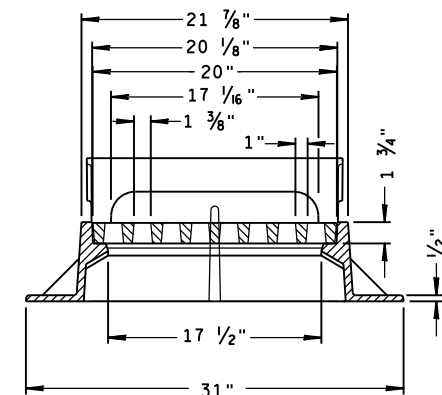
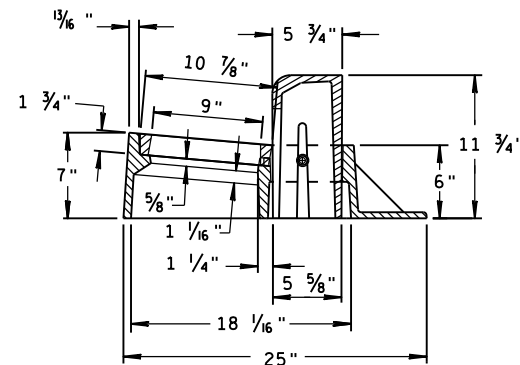
1" DIAGONAL BARS
WITH 1 1/2" OPENINGS



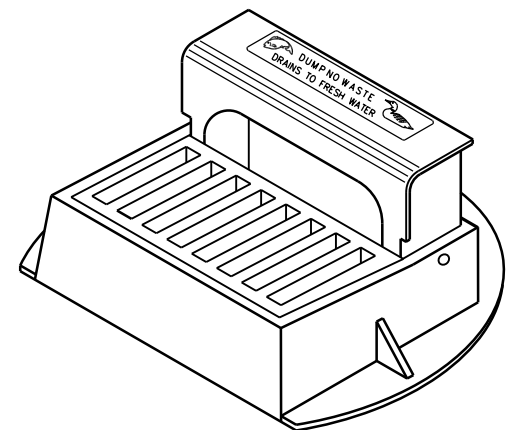
**SPECIAL GRATE FOR
TYPE "A" COVER**
(MEASURES 19 3/4" X 17" X 1 1/8")
(NOTED AS TYPE A-S ON DRAINAGE TABLE)



TYPE "A"



TYPE "Z"

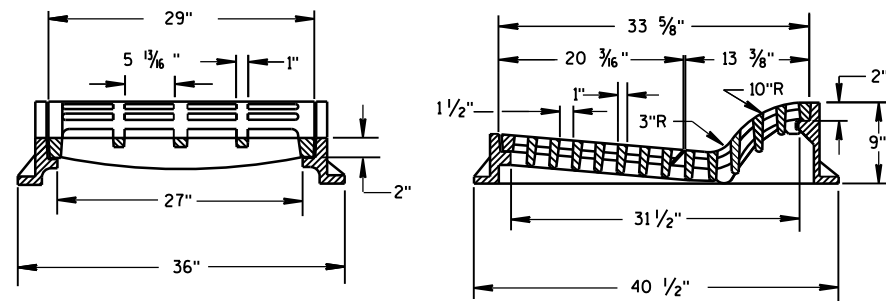
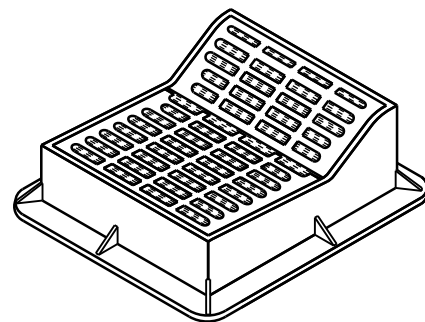


**INLET COVERS
TYPE A, H, A-S, H-S & Z**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

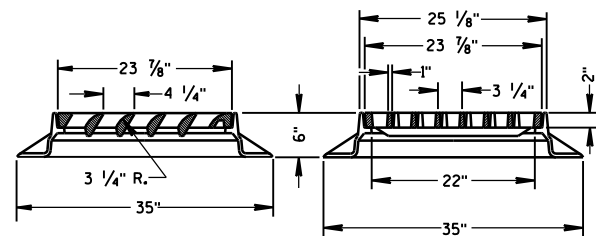
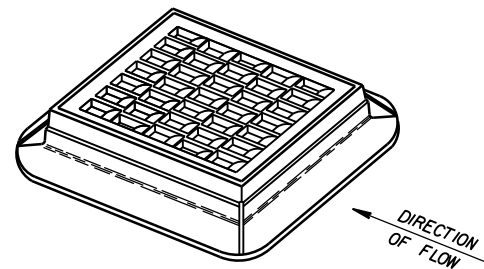
APPROVED
11-27-13
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

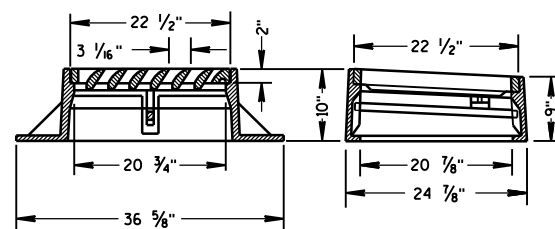
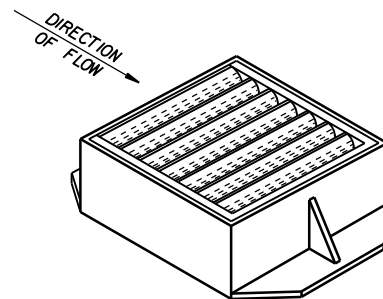


TYPE "F"

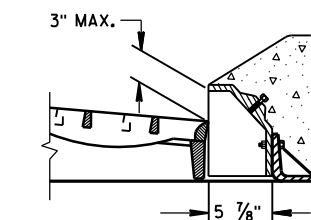
USE WITH TYPES A & D CONCRETE CURB & GUTTER, 36 INCH.



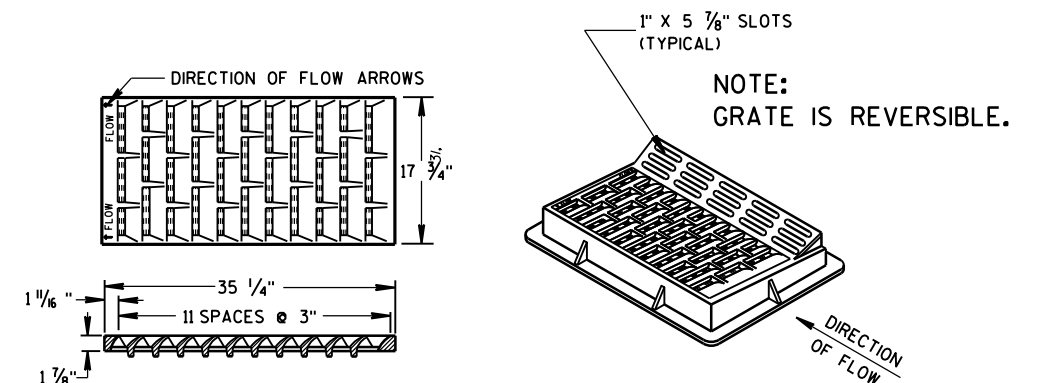
TYPE "S"



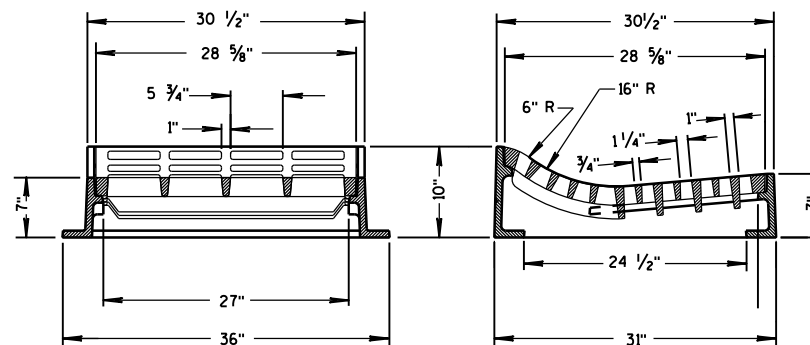
TYPE "V"

ALTERNATIVE CURB BOX
FOR TYPE "HM" COVERUSE WITH TYPES G & J CONCRETE CURB & GUTTER, 30 INCH
NOTED AS TYPE HM-GJ ON DRAINAGE TABLENOTE:
SPECIAL GRATE FOR THE
TYPE "H" COVER MAY ALSO BE
USED FOR THE TYPE "HM-GJ" COVER
NOTED AS TYPE HM-GJ-S ON DRAINAGE TABLE

GENERAL NOTES

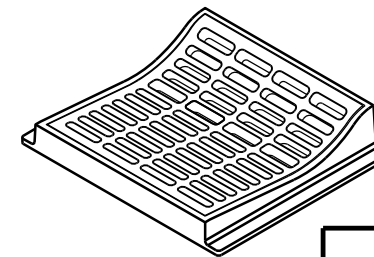
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING
SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND
THE APPLICABLE SPECIAL PROVISIONS.DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR INLET COVERS SHALL BE SUBMITTED
TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION
FOR EQUIVALENT CAPACITY AND STRENGTH.

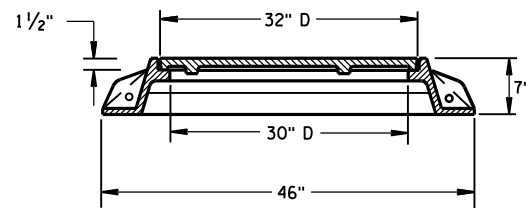
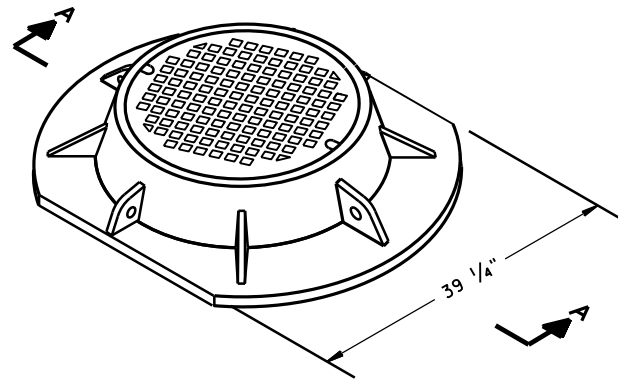
TYPE "HM"

USE WITH TYPES A & D CONCRETE
CURB & GUTTER, 36 INCH.NOTE:
SPECIAL GRATE FOR THE
TYPE "H" COVER MAY ALSO BE
USED FOR THE TYPE "HM" COVER
NOTED AS TYPE HM-S ON DRAINAGE TABLE

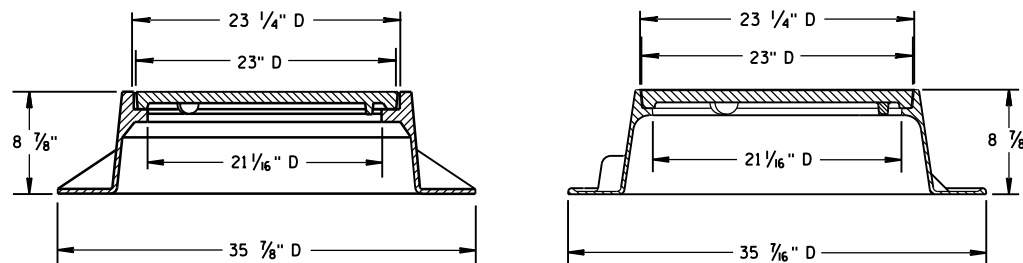
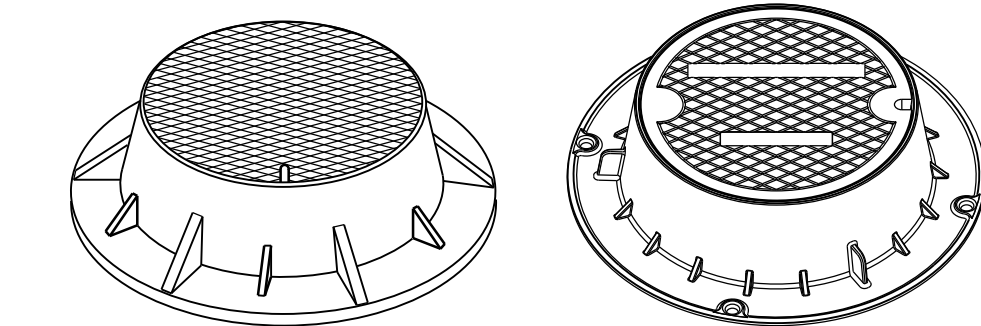
TYPE "T"

USE WITH TYPES R & T CONCRETE CURB & GUTTER, 36 INCH.

INLET COVERS
TYPE F, HM, HM-S, S, T, V,
HM-GJ, & HM-GJ-SSTATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATIONAPPROVED
11/27/2013
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

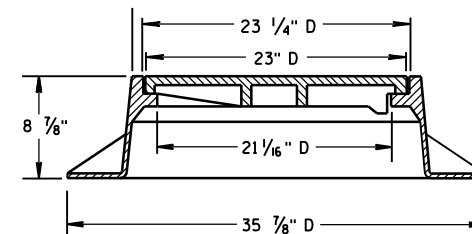
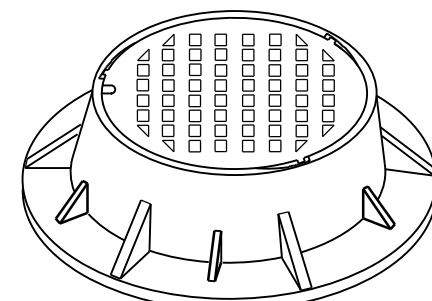
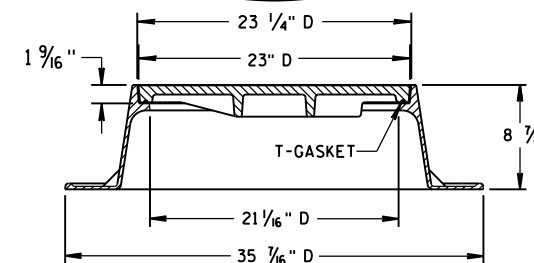
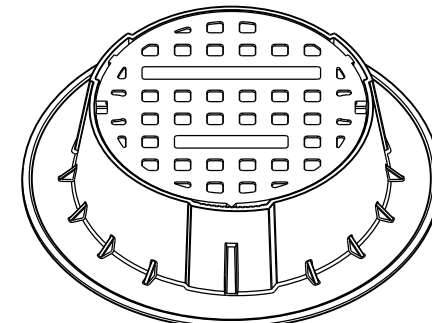


SECTION A-A
TYPE "K"



TYPE "J"

NOTE: EITHER CASTING IS ACCEPTABLE

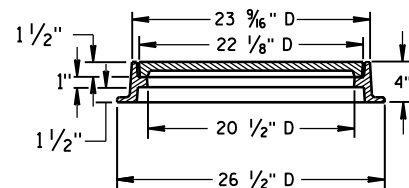
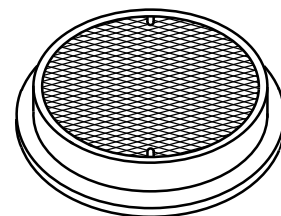


TYPE "J" SPECIAL

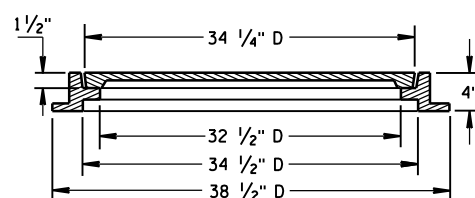
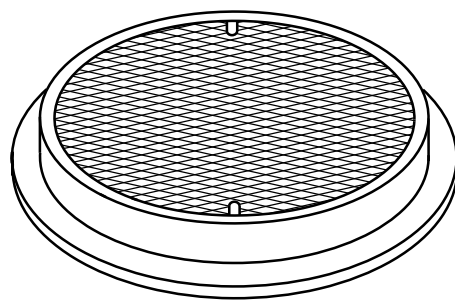
TYPE "B" NON-ROCKING SELF-SEAL LID

(NOTED AS TYPE J-S ON THE DRAINAGE TABLE)

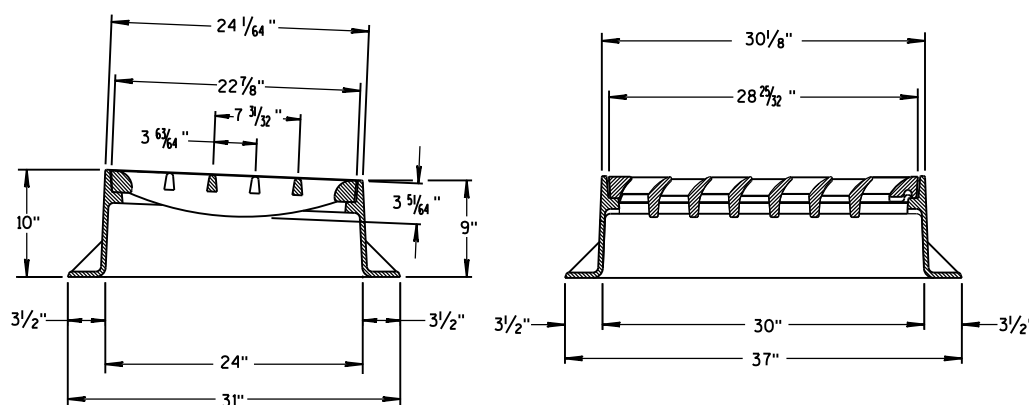
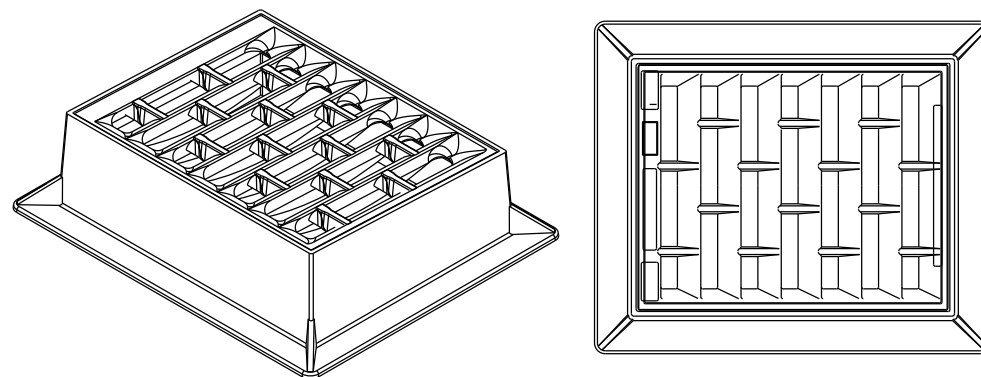
NOTE: EITHER CASTING IS ACCEPTABLE



TYPE "L"



TYPE "M"



INLET COVER TYPE "BW"

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR MANHOLE COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

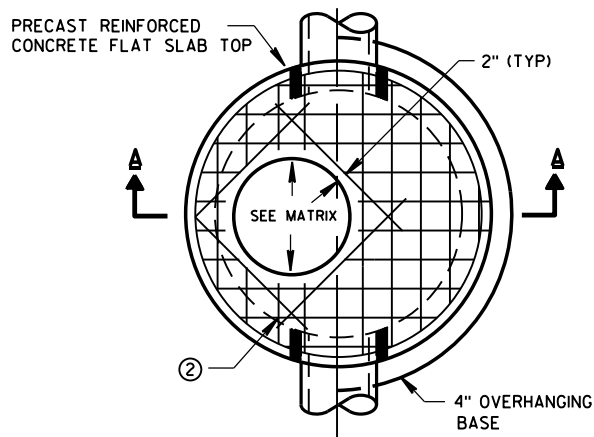
ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.

INLET COVER TYPE BW
MANHOLE COVERS, TYPE K,
J, J-S, L & M

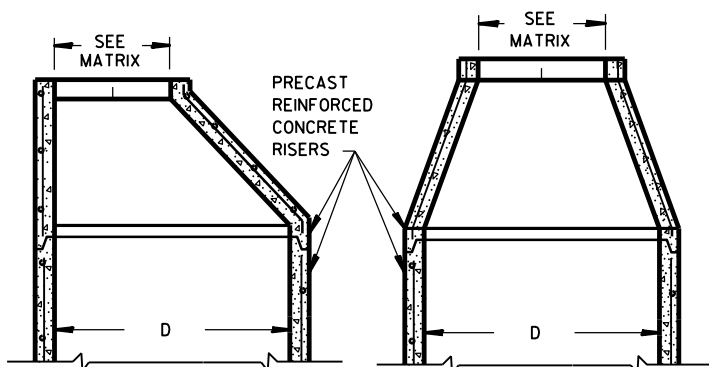
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/27/2013
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

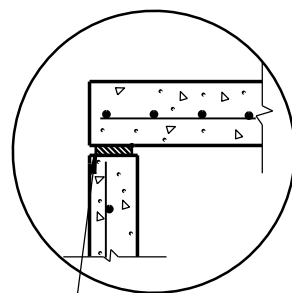


PLAN VIEW CIRCULAR OPENING

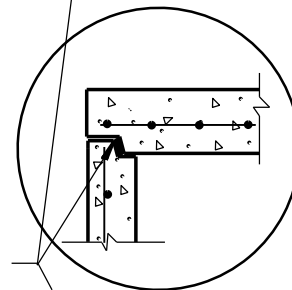


OPTIONAL PRECAST REINFORCED CONCRETE ECCENTRIC TOP

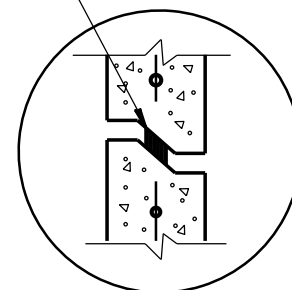
OPTIONAL PRECAST REINFORCED CONCRETE CONCENTRIC TOP



TOP WITH PLAIN END JOINT



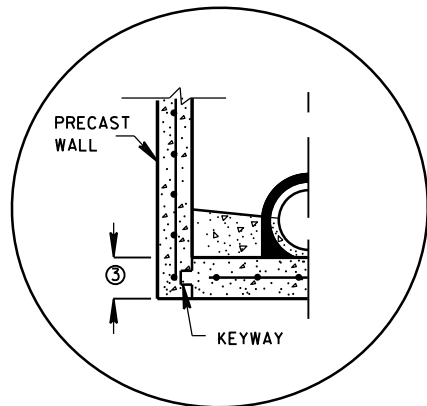
TOP WITH TONGUE AND GROOVE JOINT



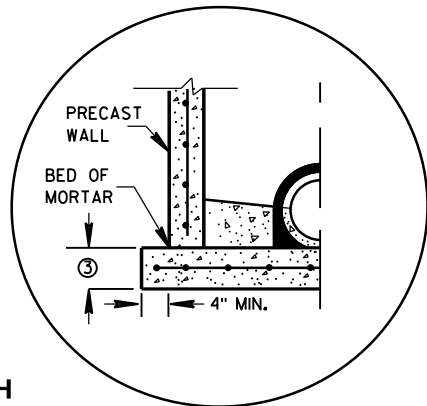
RISER WITH TONGUE AND GROOVE JOINT

DETAIL "B"

JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C990 (TYP)

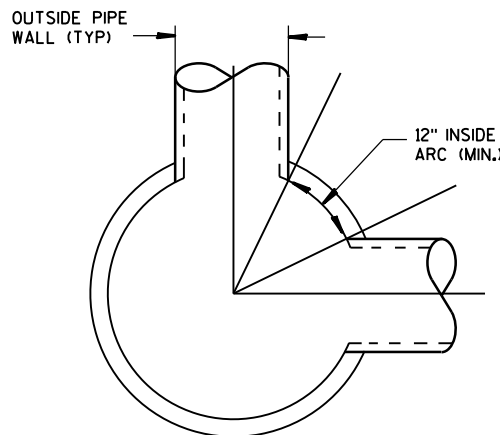


PRECAST REINFORCED CONCRETE WITH INTEGRAL BASE OPTION

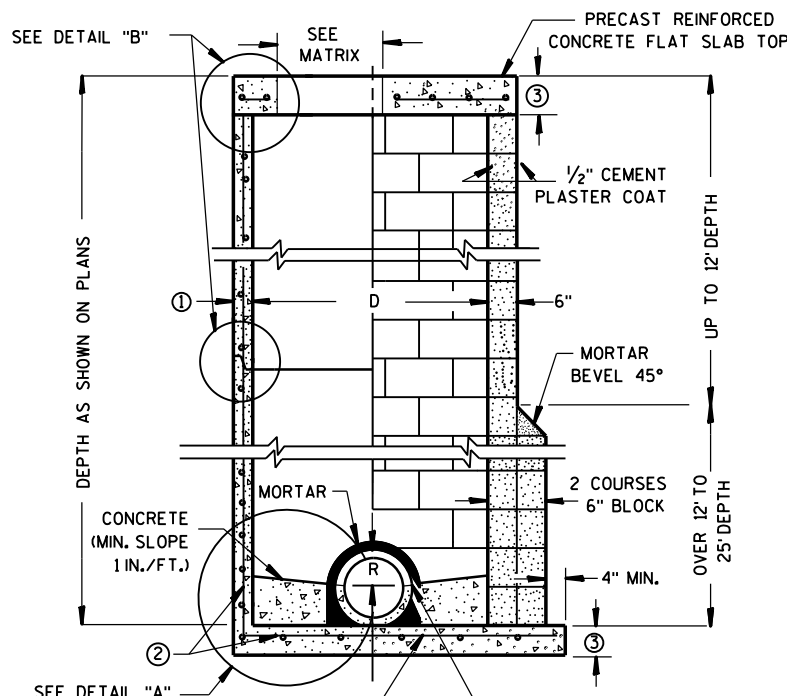


SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION

DETAIL "A"



DETAIL "C"



CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES

SPLIT PIPE OR FORM CONCRETE TO FIT

PRECAST REINFORCED CONCRETE BLOCK WITH CONCRETE WITH MONOLITHIC BASE CAST-IN-PLACE OR PRECAST REINFORCED CONCRETE BASE ②

MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS. UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST MANHOLE UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

PRECAST REINFORCED CONE TOPS (ECCENTRIC OR CONCENTRIC) OR PRECAST REINFORCED FLAT SLAB TOPS MAY BE USED ON CONCRETE BLOCK STRUCTURES. THE CONE TOPS SHALL BE INSTALLED ON A BED OF MORTAR.

ECCENTRIC CONE TOPS MAY BE USED ON ALL STRUCTURES, AND CONCENTRIC CONE TOPS SHALL BE USED ONLY ON STRUCTURES 5 FEET OR LESS IN DEPTH, UNLESS OTHERWISE DIRECTED BY THE ENGINEER.

STEPS MEETING AASHTO M199 AND THE FOLLOWING REQUIREMENTS SHALL BE INSTALLED IN ALL STRUCTURES OVER 5 FEET IN DEPTH: 16 INCH C-C MAXIMUM SPACING; PROJECT A MINIMUM CLEAR DISTANCE OF 4 INCHES FROM THE WALL AT THE POINT OF EMBEDMENT; MINIMUM LENGTH OF 10 INCHES; MINIMUM WALL EMBEDMENT OF 3 INCHES. FERROUS METAL STEPS NOT PAINTED OR TREATED TO RESIST CORROSION SHALL HAVE A MINIMUM CROSS SECTIONAL DIMENSION OF 1 INCH.

STEPS OF APPROVED POLYPROPYLENE PLASTIC COATED REINFORCEMENT BAR ARE ACCEPTABLE. REINFORCING BAR MUST BE A MINIMUM OF 1/2" AND MEET THE REQUIREMENTS OF ASTM A615.

CERTIFICATION SHALL BE PROVIDED THAT INSTALLED STEPS WHEN TESTED IN ACCORDANCE WITH SECTION 10 OF AASHTO T280 CAN WITHSTAND A VERTICAL LOAD OF 800 LBS. AND A HORIZONTAL LOAD OF 400 LBS.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

CONCRETE BLOCK WILL NOT BE PERMITTED FOR STRUCTURES GREATER THAN 4 FEET IN DIAMETER.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

ALL PRECAST MANHOLE UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M 199.

4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "C".

- ① MINIMUM WALL THICKNESS SHALL BE 4 INCHES FOR 3-FT, 5 INCHES FOR 4-FT, 6 INCHES FOR 5-FT, 7 INCHES FOR 6-FT, 8 INCHES FOR 7-FT AND 9 INCHES FOR 8-FT DIAMETER PRECAST MANHOLES.
- ② FOR PRECAST MANHOLES PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.
- ③ PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER OF 48" AND LESS SHALL HAVE A MINIMUM THICKNESS OF 6". PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER LARGER THAN 48" SHALL HAVE A MINIMUM THICKNESS OF 8".

MANHOLE COVER OPENING MATRIX

MANHOLE COVER TYPE	C	ALL J'S	K	L	M
OPENING SIZE (FT)					
2 DIA.	X	X		X	
3 DIA.			X		X

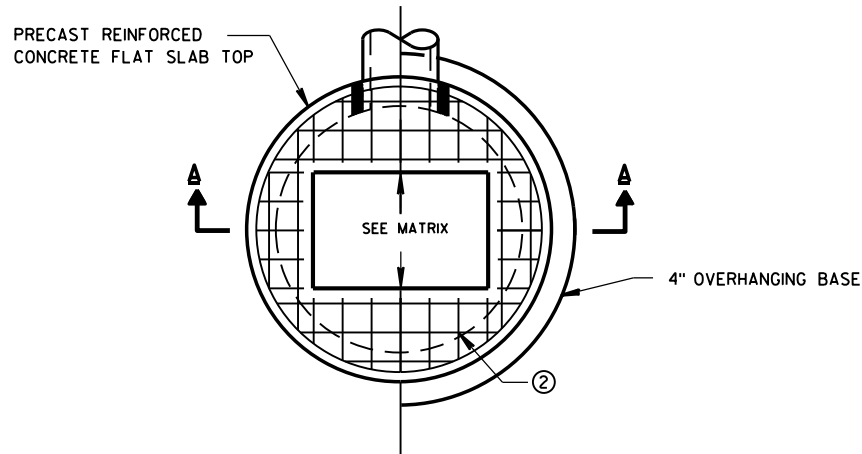
PIPE MATRIX

MANHOLE SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18
5-FT	36	24
6-FT	42	36
7-FT	48	36
8-FT	60	42

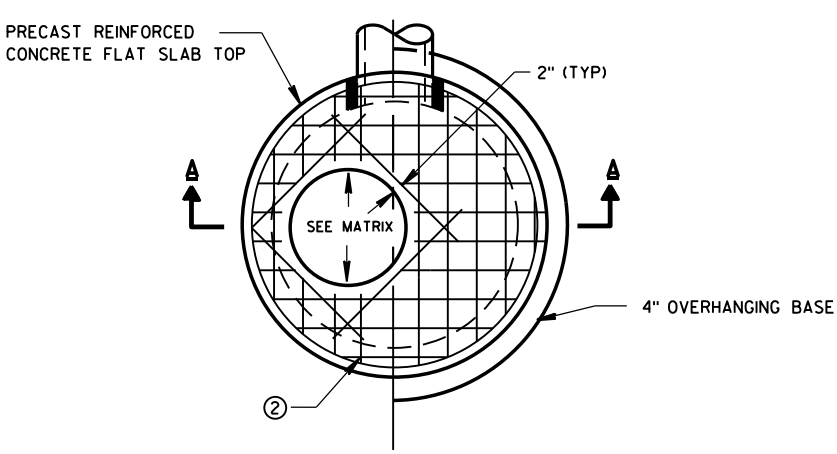
MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

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6/5/2012 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER

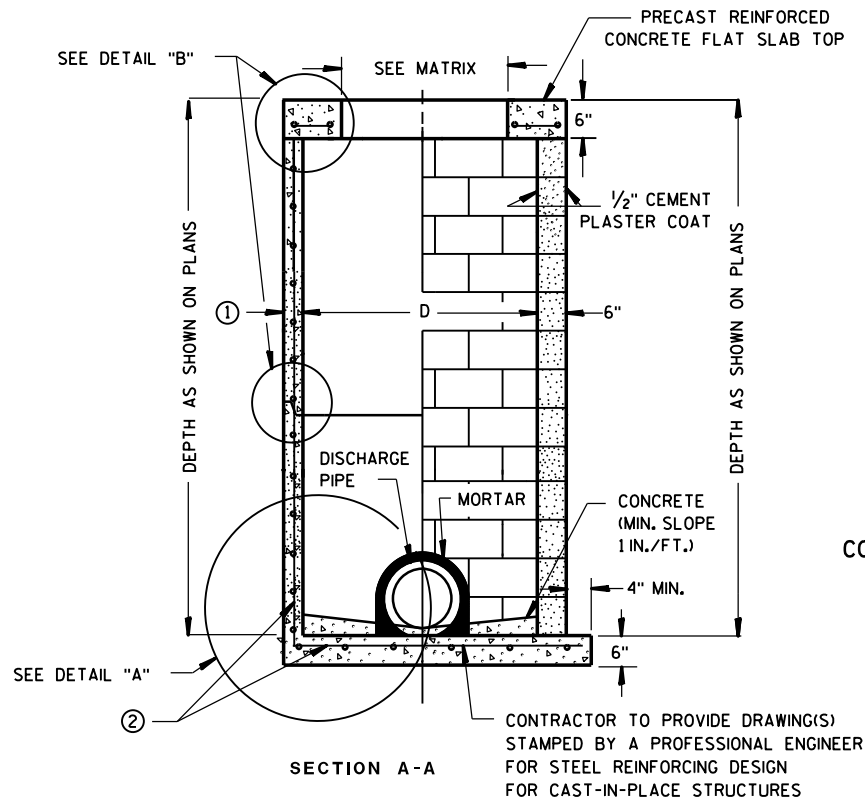


PLAN VIEW RECTANGULAR OPENING



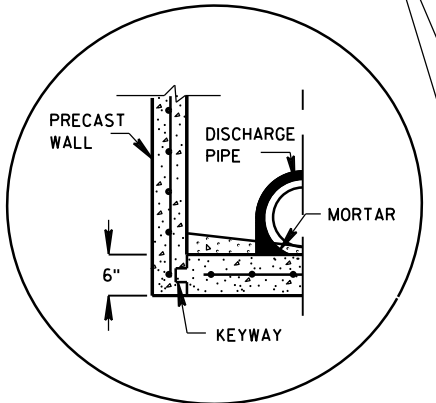
PLAN VIEW CIRCULAR OPENING

JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C990 (TYP)

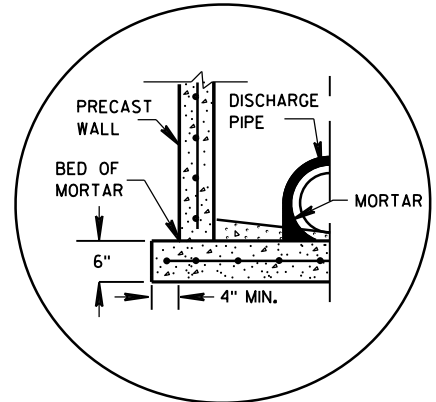


PRECAST REINFORCED CONCRETE WITH MONOLITHIC BASE **CONCRETE BLOCK WITH CAST-IN-PLACE OR PRECAST REINFORCED CONCRETE BASE ②**

CIRCULAR INLETS W/ FLAT TOP

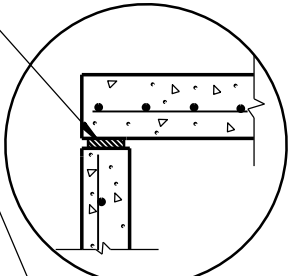


PRECAST REINFORCED CONCRETE WITH INTEGRAL BASE OPTION

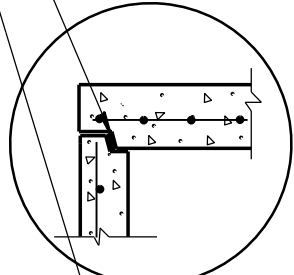


SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION

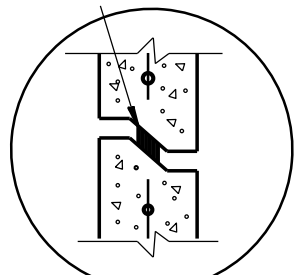
DETAIL "A"



TOP WITH PLAIN END JOINT



TOP WITH TONGUE AND GROOVE JOINT



RISER WITH TONGUE AND GROOVE JOINT

DETAIL "B"

INLETS 3-FT AND 4-FT DIAMETER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M199.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

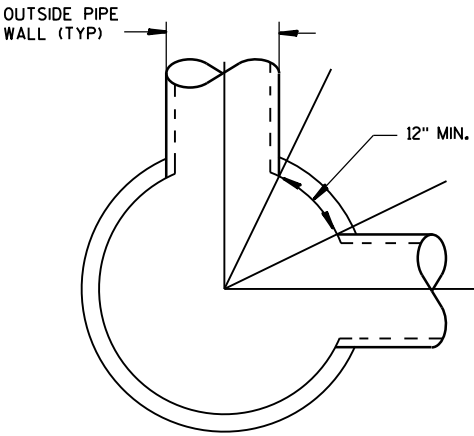
4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "C".

- ① MINIMUM WALL THICKNESS SHALL BE 4-IN FOR 3-FT DIAMETER AND 5-IN FOR 4-FT DIAMETER PRECAST INLETS.
- ② FOR PRECAST CATCH BASINS PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.

INLET COVER OPENING MATRIX

	INLET COVER TYPE	ALL A'S	ALL B'S	BW	C	F	ALL H'S	S	T	V	WM	Z
INLET SIZE	OPENING SIZE (FT)											
3-FT	2 DIA.				X							X
	2X2	X	X					X		X		
4-FT	2 DIA.				X							X
	2X2	X	X					X	X	X	X	
	2X2.5			X								
	2X3						X					
	2.5X3					X						



DETAIL "C"

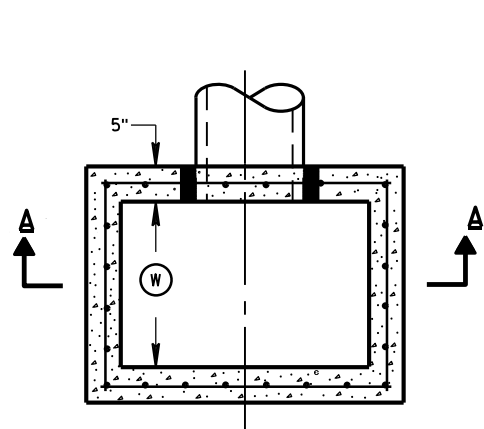
PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18

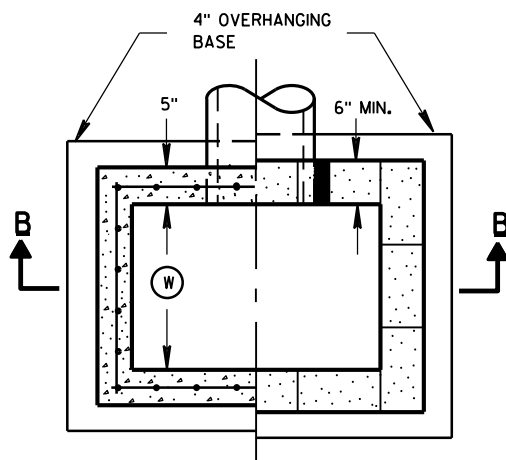
INLETS 3-FT AND 4-FT DIAMETER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/5/2012
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

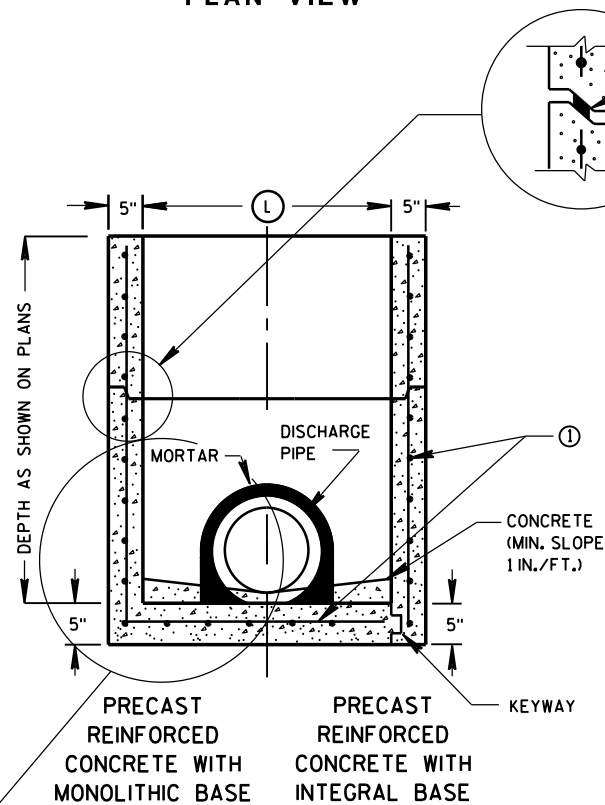


PLAN VIEW



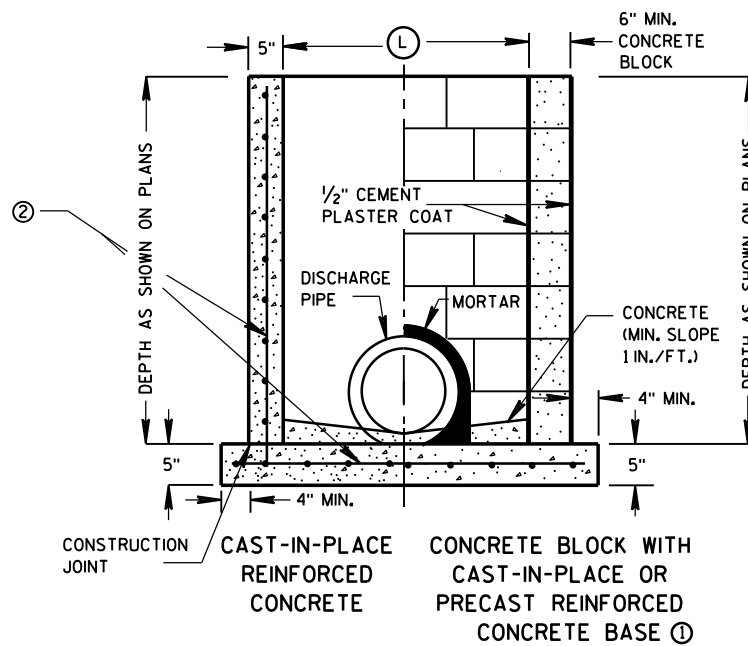
PLAN VIEW

RISER JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 (TYP)



SECTION A-A

SEPARATE PRECAST REINFORCED CONCRETE BASE OPTION



SECTION B-B

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATES THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

4" OVERHANGING BASES ARE REQUIRED FOR CAST-IN-PLACE REINFORCED CONCRETE AND CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPARATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3 INCH CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

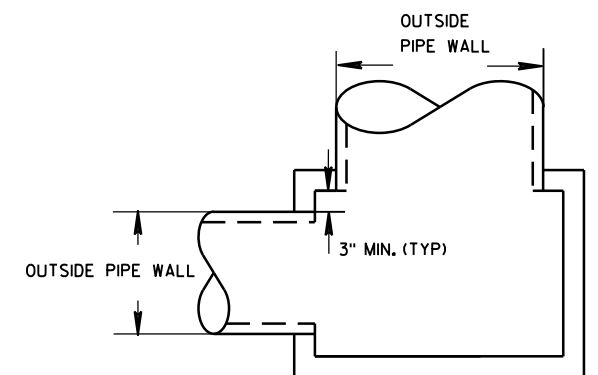
- FOR PRECAST INLETS PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.
- CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

INLET COVER MATRIX

INLET SIZE		INLET COVER TYPE	ALL A'S	ALL B'S	BW	F	ALL H'S	S	T	V	WM
	WIDTH ① (FT)	LENGTH ② (FT)									
2X2-FT	2	2	X	X				X		X	
2X2.5-FT	2	2.5			X			X	X	X	X
2X3-FT	2	3					X				
2.5X3-FT	2.5	3				X					

PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER	
	WIDTH (IN)	LENGTH (IN)
2X2-FT	12	12
2X2.5-FT	12	18
2X3-FT	12	24
2.5X3-FT	18	24



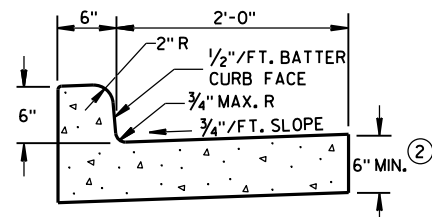
DETAIL "A"

INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT

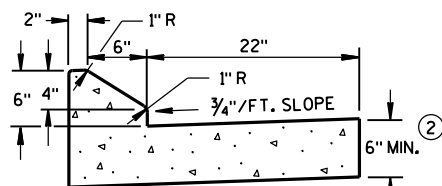
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/5/2012 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER

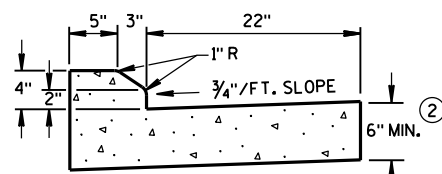
INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT



TYPES A & D ①

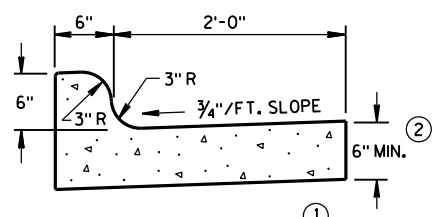


6" SLOPED CURB TYPES G & J ①



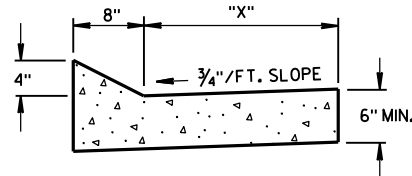
4" SLOPED CURB TYPES G & J ①

CONCRETE CURB & GUTTER 30"



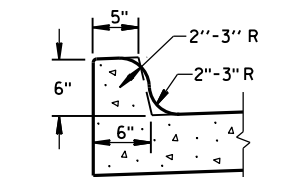
TYPES K & L ①

CONCRETE CURB & GUTTER 30"

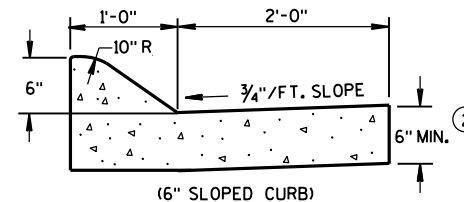


TYPES TBT & TBT ①
CONCRETE CURB & GUTTER

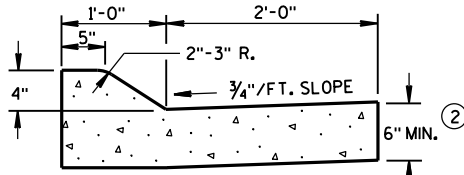
TBT & TBT	"X"
30"	22"
36"	28"



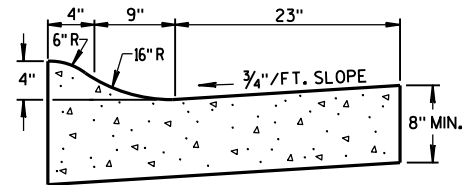
OPTIONAL CURB SHAPE
FOR TYPES K & L ①



(6" SLOPED CURB)

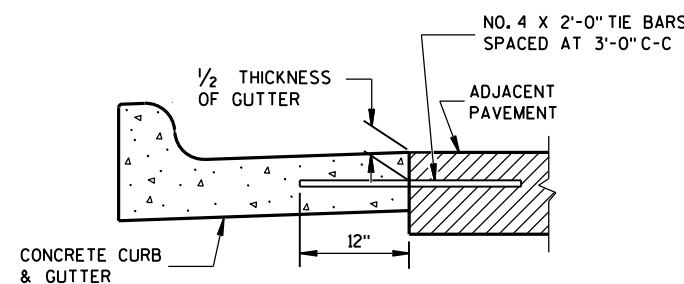


TYPES A & D ①

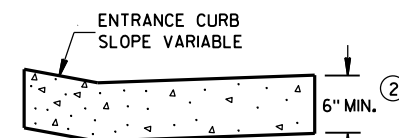


4" SLOPED CURB TYPES R & T ① ④

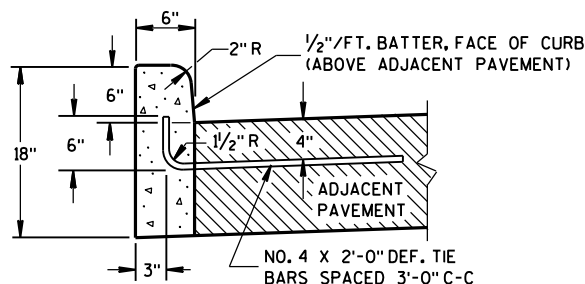
CONCRETE CURB & GUTTER 36"



TYPICAL TIE BAR LOCATION ①

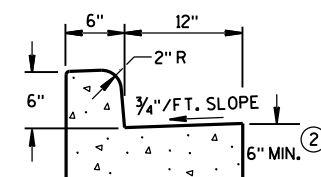


DRIVEWAY ENTRANCE CURB
(WHEN DIRECTED BY THE ENGINEER)

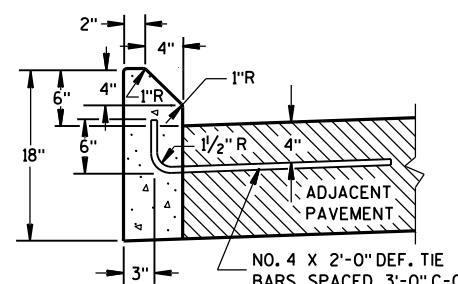


TYPES A & D ①

CONCRETE CURB



TYPES A & D
CONCRETE CURB & GUTTER 18"



TYPES G & J ①

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

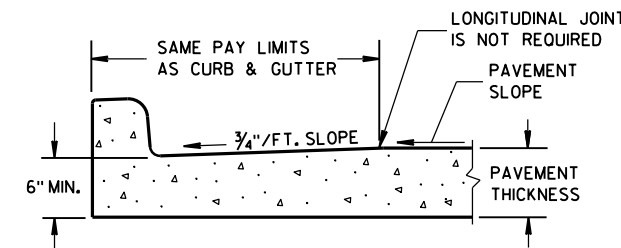
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

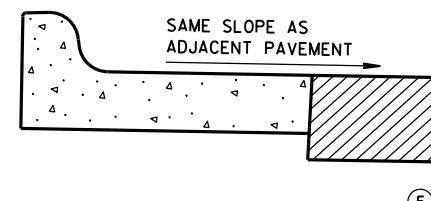
WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

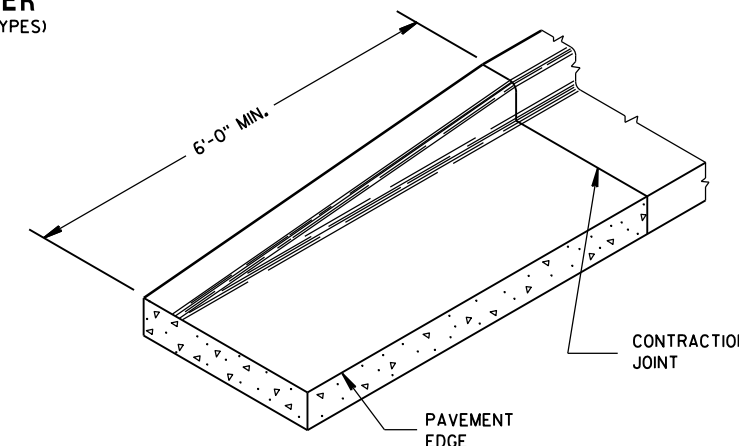
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K, R AND TBT.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ④ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑤ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



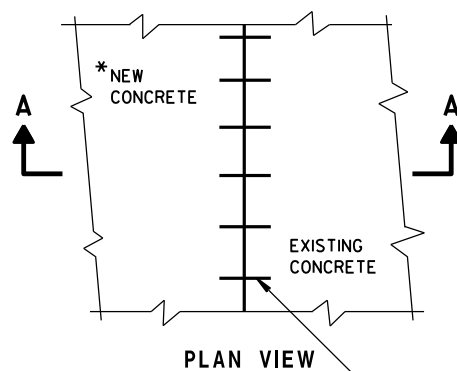
PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER



REVERSE SLOPE GUTTER
(TYPICAL FOR ALL CURB & GUTTER TYPES)



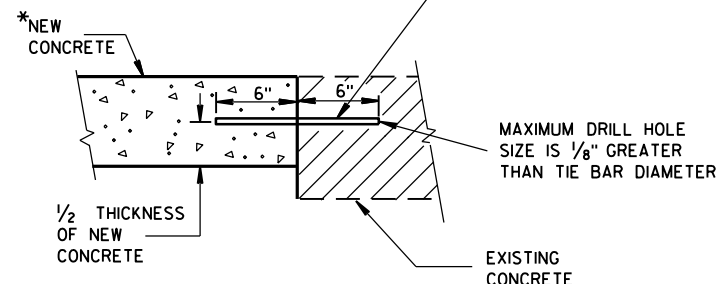
END SECTION CURB & GUTTER



PLAN VIEW

*NEW CURB & GUTTER,
SURFACE DRAINS,
CONCRETE PAVEMENT
OR OTHER NEW CONCRETE.

NO. 6 TIE BARS SPACED 2'-6" C-C,
INSTALLED PERPENDICULAR
TO THE LONGITUDINAL JOINT.



SECTION A-A
TIE BARS DRILLED
INTO EXISTING PAVEMENT

CONCRETE CURB, CONCRETE
CURB & GUTTER AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

6



PLAN VIEW
FLUME AT CURB END

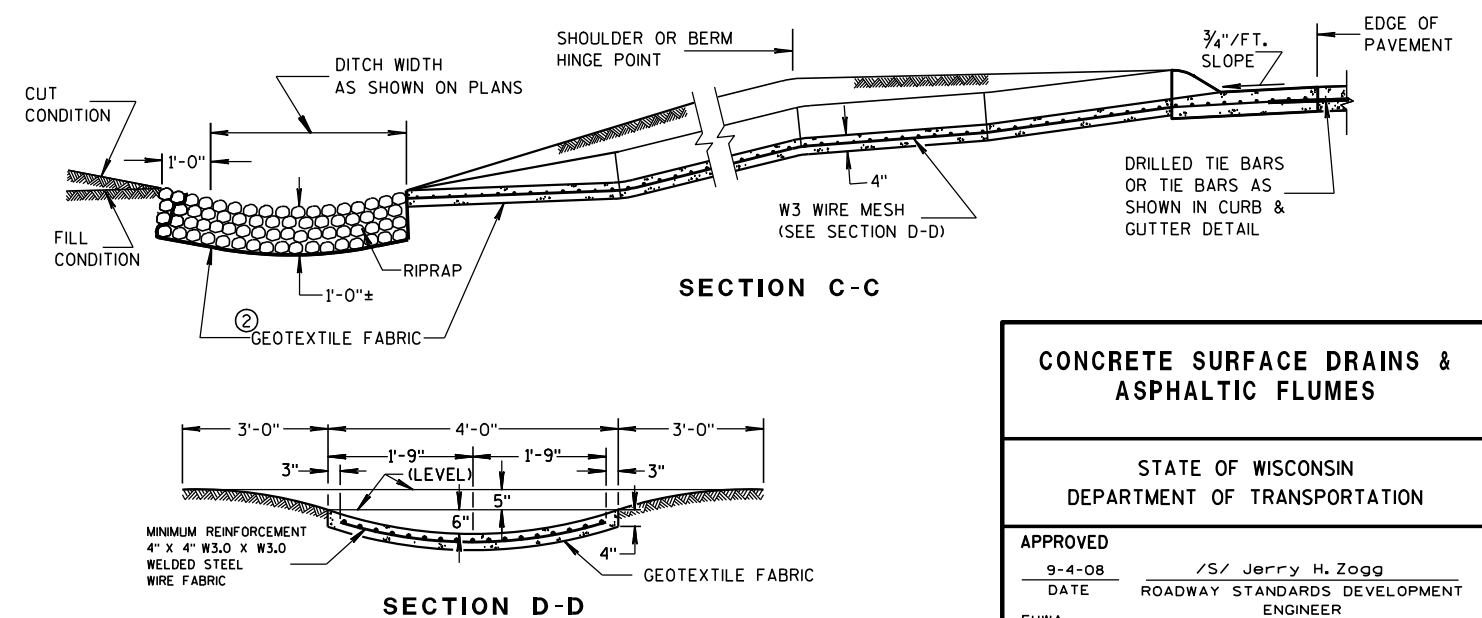


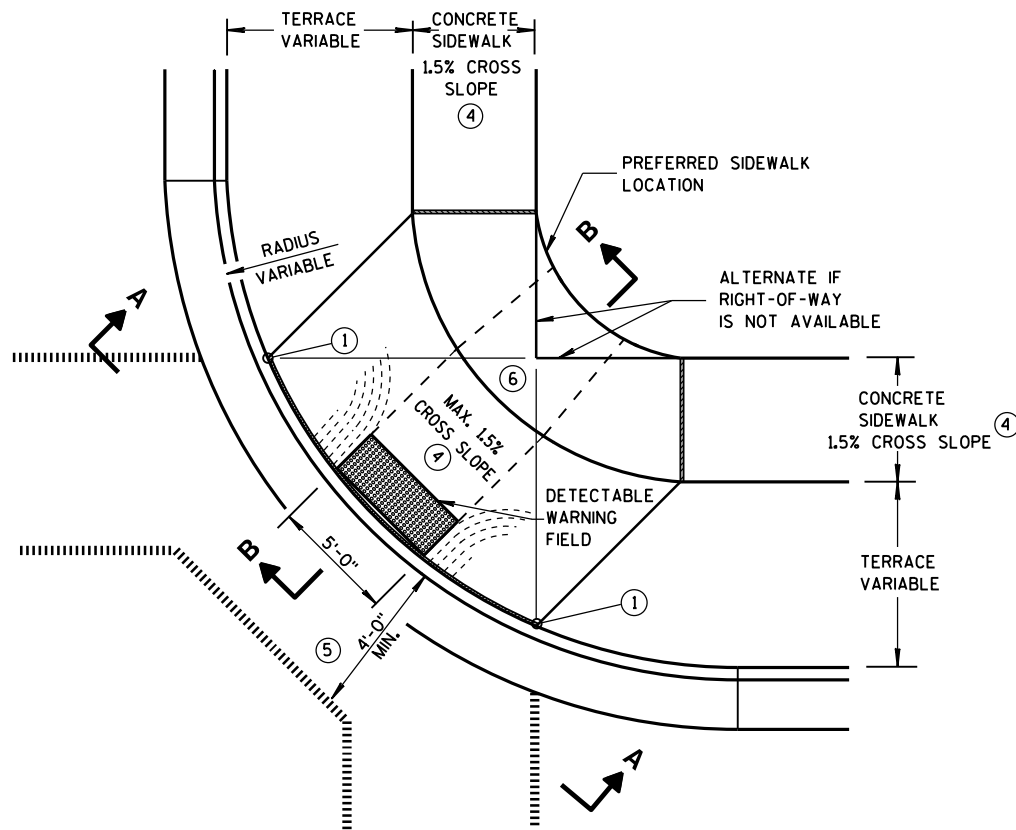
6

S.D.D. 8 D 4-5

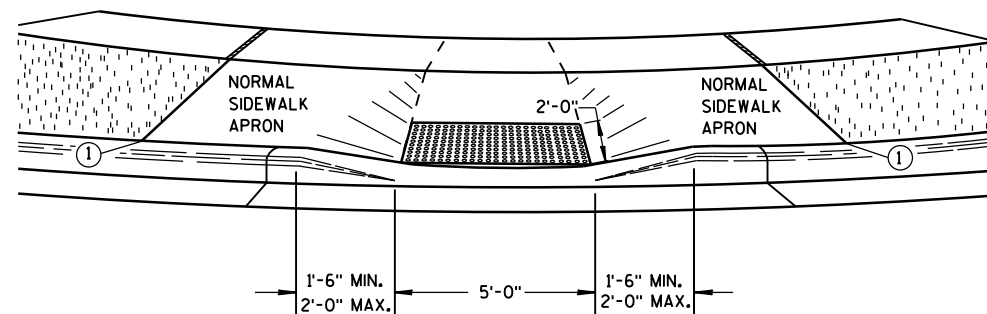
③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

SECTION C-C



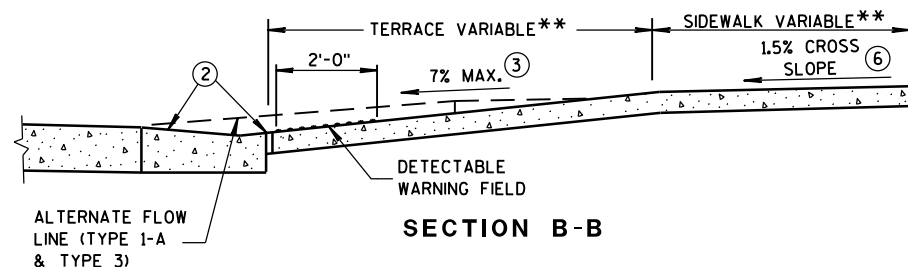


**PLAN VIEW
TYPE 1 RAMP**
(CENTER OF CORNER RADIUS)

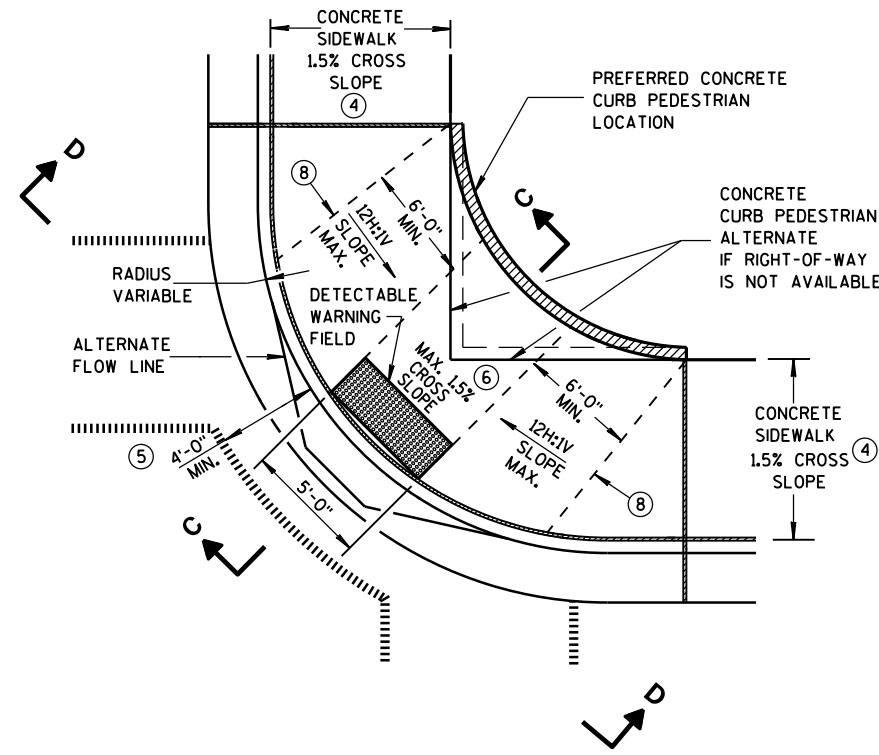


VIEW A-A

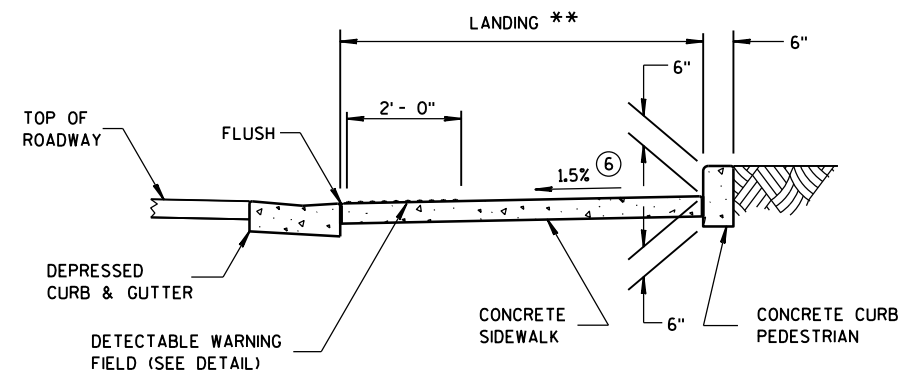
** WIDTH SHOWN ELSEWHERE
IN THE PLANS



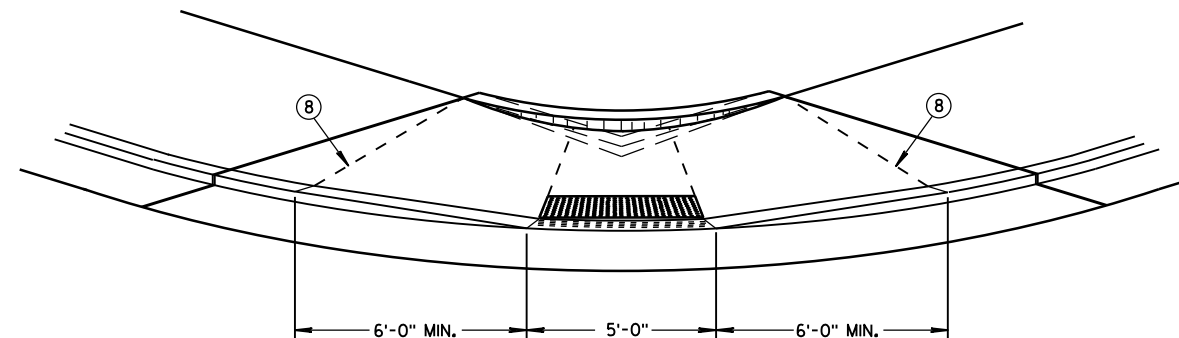
SECTION B-B



**PLAN VIEW
TYPE 1-A RAMP**
(NO TERRACE)



SECTION C-C



VIEW D-D

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

WHEN NECESSARY, THE SIDEWALK ELEVATION MAY BE LOWERED TO MEET THE HIGH POINT ON THE RAMP.

TYPE 1 RAMPS SHALL HAVE A NORMAL SIDEWALK APRON AND CURB ON BOTH SIDES OF RAMP.

DETECTABLE WARNING FIELD SHALL BE MEASURED AND PAID BY THE SQUARE FOOT AS "CURB RAMP DETECTABLE WARNING FIELD". THE CONCRETE PEDESTRIAN CURB, IF NEEDED, SHALL BE MEASURED AND PAID BY THE LINEAL FOOT AS "CONCRETE CURB PEDESTRIAN". CONCRETE SIDEWALK IN THE CURB RAMP AREA SHALL BE MEASURED AND PAID BY THE SQUARE FOOT AS CONCRETE SIDEWALK, INCLUDING THE AREA UNDER THE DETECTABLE WARNING FIELD.

SELECT CURB RAMP DETECTABLE WARNING FIELD MATERIALS AND DEVICES FROM THE DEPARTMENT'S APPROVED MATERIALS LIST. THE COLOR OF THE DETECTABLE WARNING FIELD IS SPECIFIED ELSEWHERE AND IS INCIDENTAL TO THE BID ITEM OF "CURB RAMP DETECTABLE WARNING FIELD".

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

SURFACE TEXTURE OF THE RAMP SHALL BE OBTAINED BY COARSE BROOMING TRANSVERSE TO THE SLOPE OF THE RAMP.

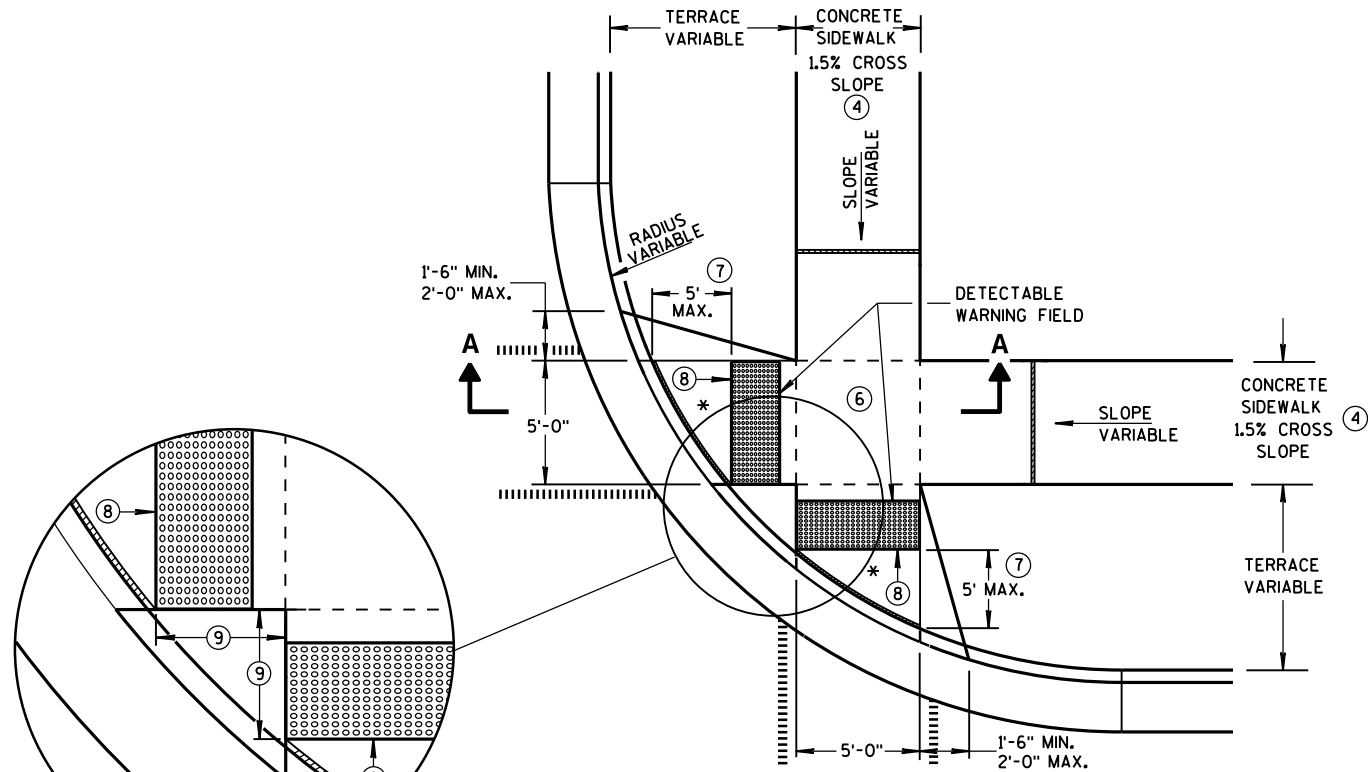
- ① THIS POINT IS AN EXTENSION OF OUTSIDE EDGE OF APPROACHING SIDEWALK WHERE IT MEETS THE BACK OF CONCRETE CURB.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑤ PROVIDE A LEVEL LANDING IN THE STREET AND GUTTER AREA. (2% MAXIMUM SLOPE IN ANY DIRECTION). WHEN THE GUTTER SLOPE EXCEEDS 2%, CONSTRUCT THE LEVEL LANDING IN THE STREET AREA.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.

LEGEND

- 1/2" EXPANSION JOINT-SIDEWALK
- - - CONTRACTION JOINT FIELD LOCATED
- ||||| PAVEMENT MARKING CROSSWALK (WHITE)
- ALTERNATIVE LAYOUT

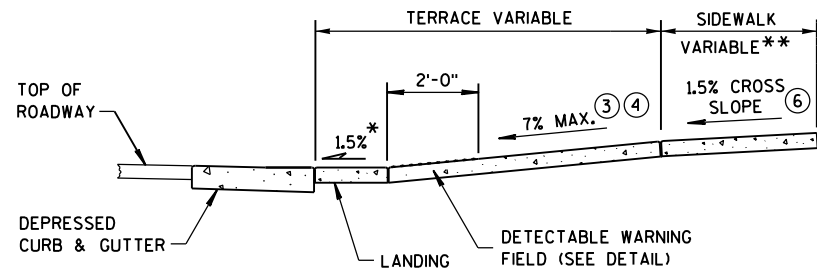
**CURB RAMPS
TYPES 1 AND 1-A**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



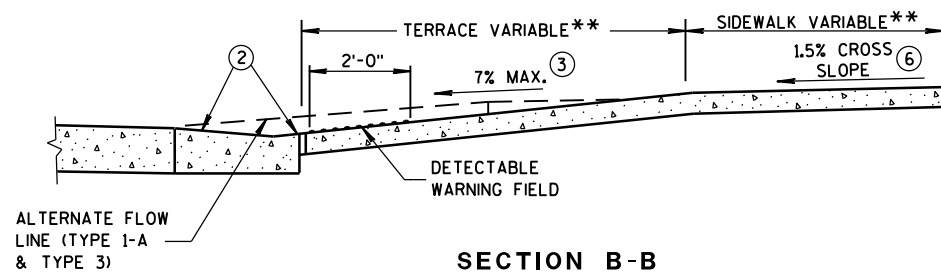
PLAN VIEW
TYPE 2 RAMP
(ON LINE WITH SIDEWALK)

* MAXIMUM 2.0% SLOPE
IN ALL DIRECTIONS IN
FRONT OF GRADE BREAK



SECTION A-A

** WIDTH SHOWN ELSEWHERE
IN THE PLANS



SECTION B-B

GENERAL NOTES

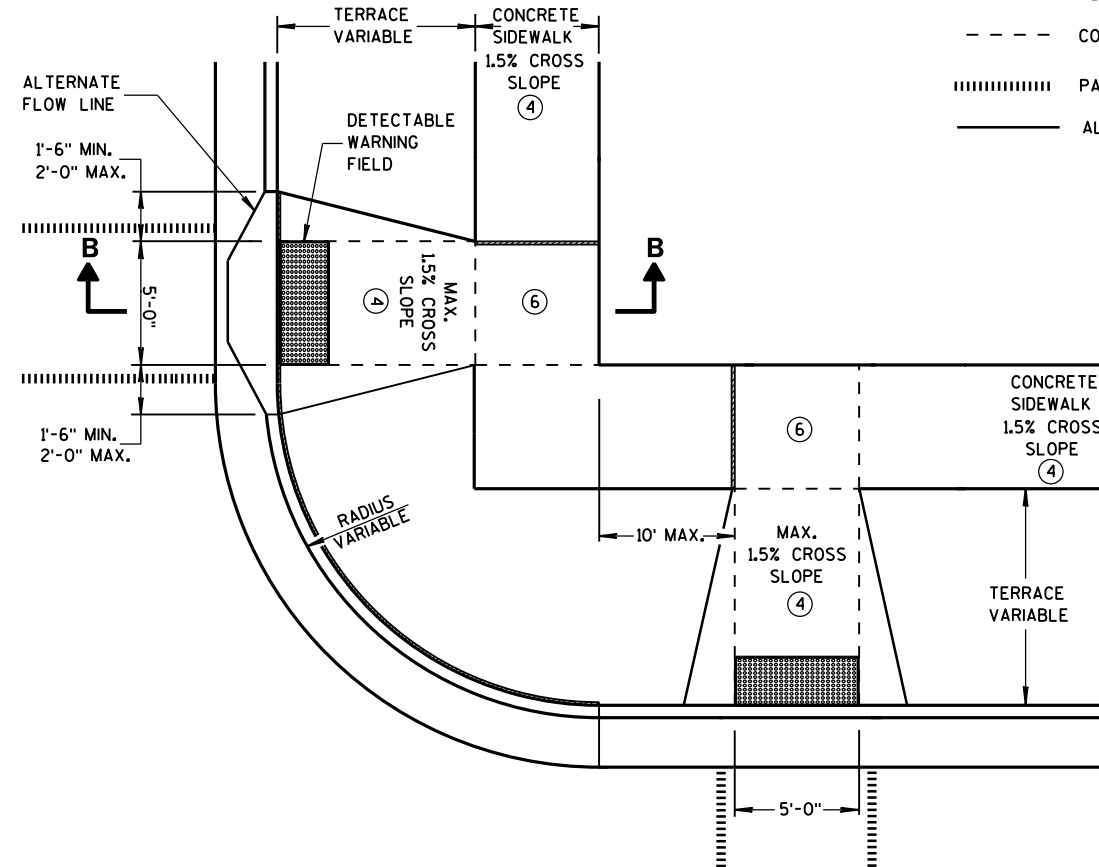
USE THE TYPE 3 RAMP ONLY WHEN A TYPE 1 OR TYPE 2 CANNOT BE ACHIEVED BECAUSE OF FIELD CONDITIONS.

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑦ WHEN THIS DISTANCE EXCEEDS 5 FEET, USE MULTIPLE DETECTABLE WARNING PANELS ACROSS THE RAMP AND STAGGER ADDITIONAL DETECTABLE WARNING PANEL(S) FORWARD TO REDUCE THIS DISTANCE.
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- ⑨ WHEN THIS DISTANCE IS LESS THAN 6'-0", IT MAY BE DIFFICULT TO ACHIEVE A 7% SLOPE OR FLATTER ALONG THE RAMP. REDUCE CURB HEIGHT IN TRIANGLE AREA TO ACHIEVE 7% SLOPE OR FLATTER ON RAMP. 2" MINIMUM CURB HEIGHT.

LEGEND

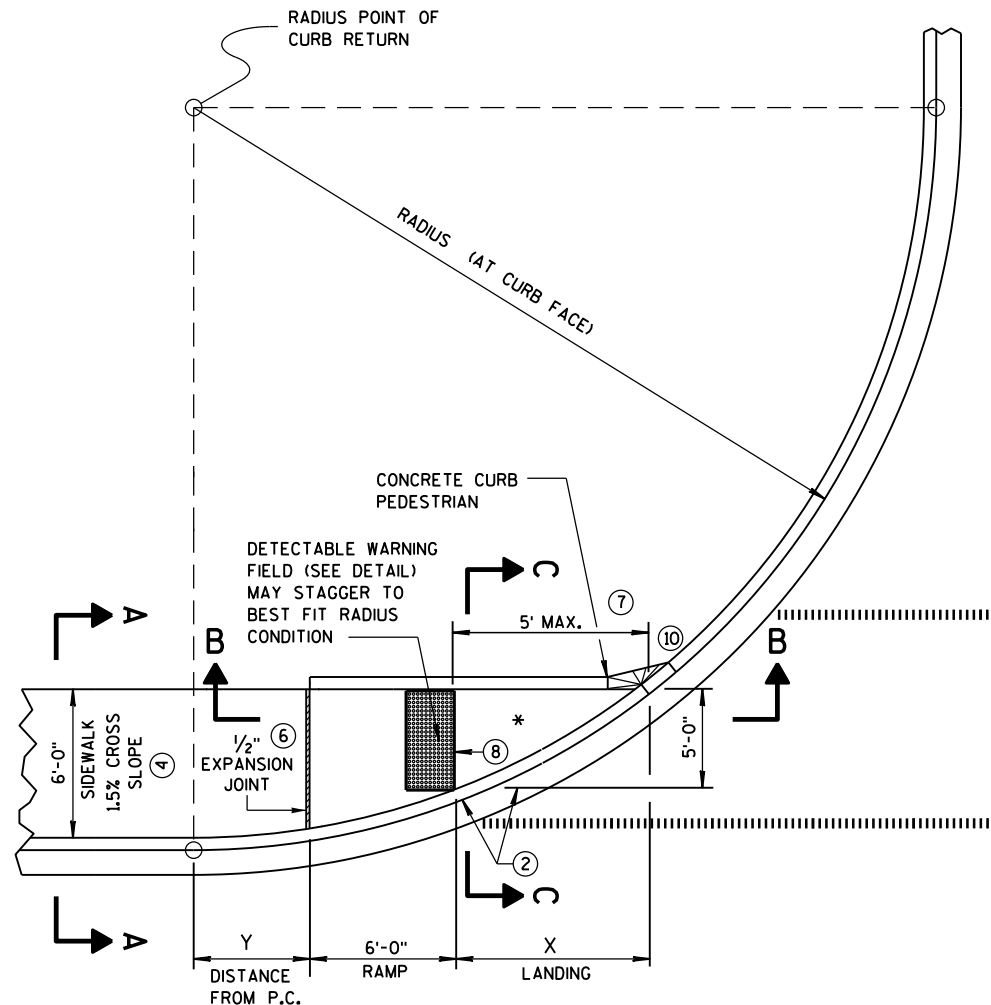
- 1/2" EXPANSION JOINT-SIDEWALK
- - - CONTRACTION JOINT FIELD LOCATED
- ||||| PAVEMENT MARKING CROSSWALK (WHITE)
- ALTERNATIVE LAYOUT



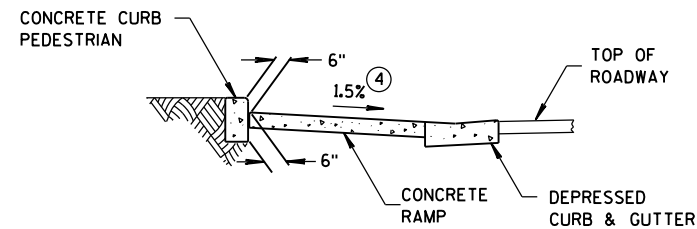
PLAN VIEW
TYPE 3 RAMP
(OUTSIDE OF CROSSWALK AREA)

CURB RAMPS
TYPES 2 AND 3

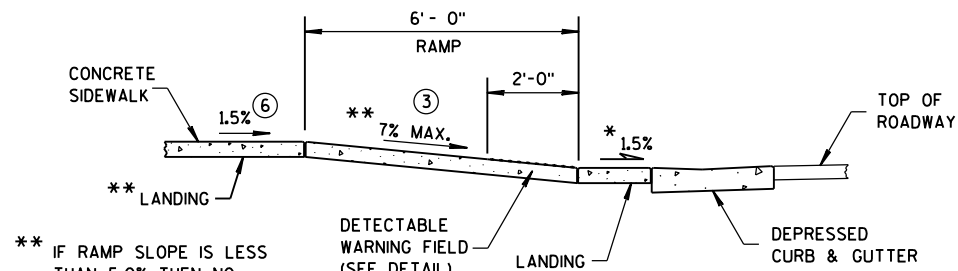
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CURB RAMP TYPE 4A
PLAN VIEW



SECTION C-C FOR TYPE 4A



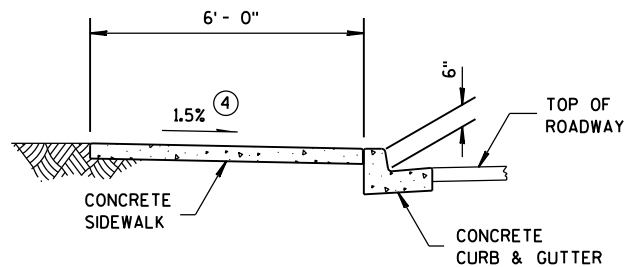
SECTION B-B FOR TYPE 4A

** IF RAMP SLOPE IS LESS THAN 5.0%, THEN NO ADJACENT UPHILL LANDING IS REQUIRED

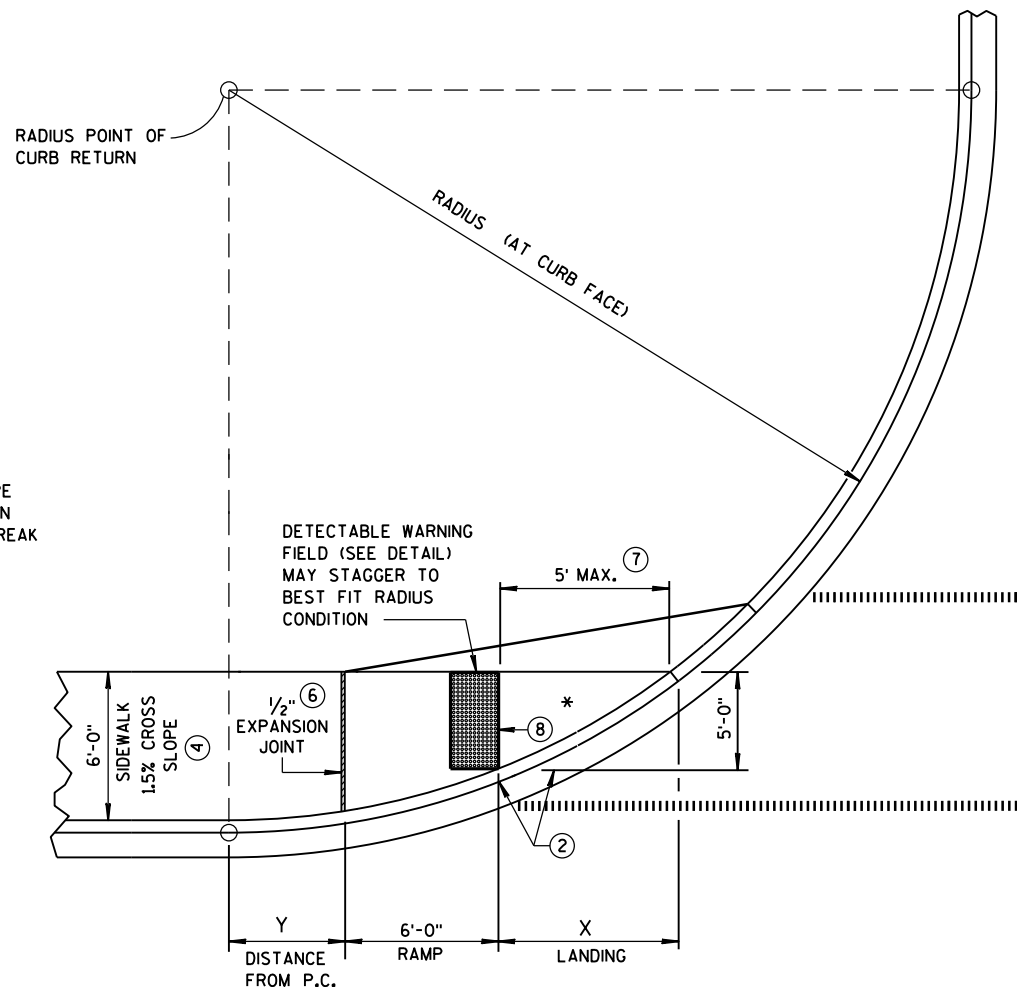
* MAXIMUM 2.0% SLOPE IN ALL DIRECTIONS IN FRONT OF GRADE BREAK

RADIUS (AT CURB FACE)	X	Y
20 FEET	6'-1 $\frac{3}{4}$ "	2'-7 $\frac{1}{4}$ "
30 FEET	7'-11 $\frac{3}{4}$ "	4'-8 $\frac{1}{4}$ "
40 FEET	9'-5 $\frac{1}{4}$ "	6'-5"
50 FEET	10'-8 $\frac{3}{4}$ "	7'-11 $\frac{1}{4}$ "
60 FEET	11'-10 $\frac{1}{4}$ "	9'-3 $\frac{1}{2}$ "

INTERMEDIATE RADII CAN BE INTERPOLATED



SECTION A-A FOR TYPE 4A



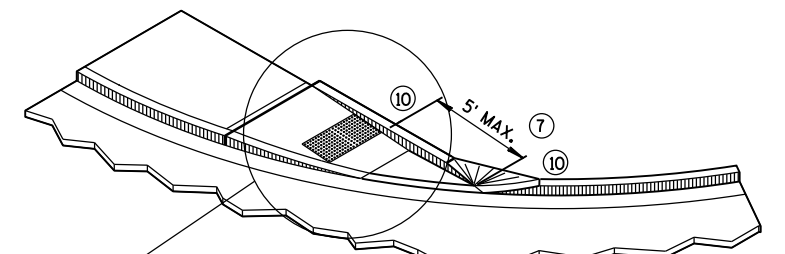
CURB RAMP TYPE 4A1
PLAN VIEW

GENERAL NOTES

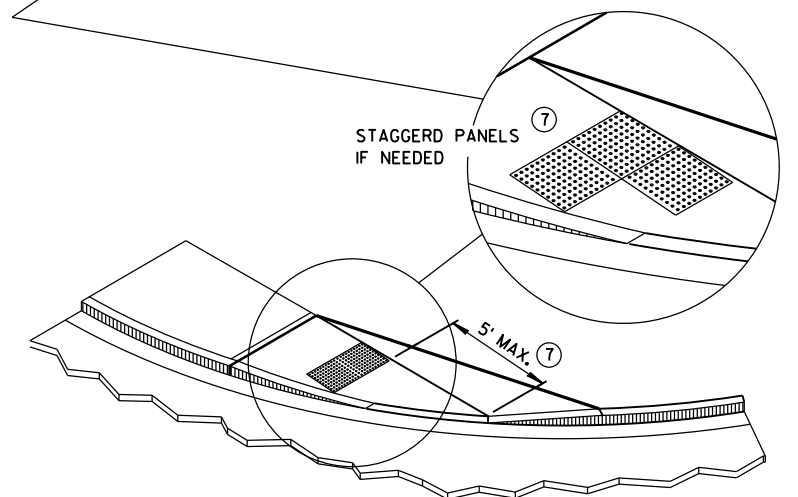
AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS.

DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.

- GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- WHEN THIS DISTANCE EXCEEDS 5 FEET, USE MULTIPLE DETECTABLE WARNING PANELS ACROSS THE RAMP AND STAGGER ADDITIONAL DETECTABLE WARNING PANEL(S) FORWARD TO REDUCE THIS DISTANCE.
- PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.



ISOMETRIC VIEW FOR TYPE 4A



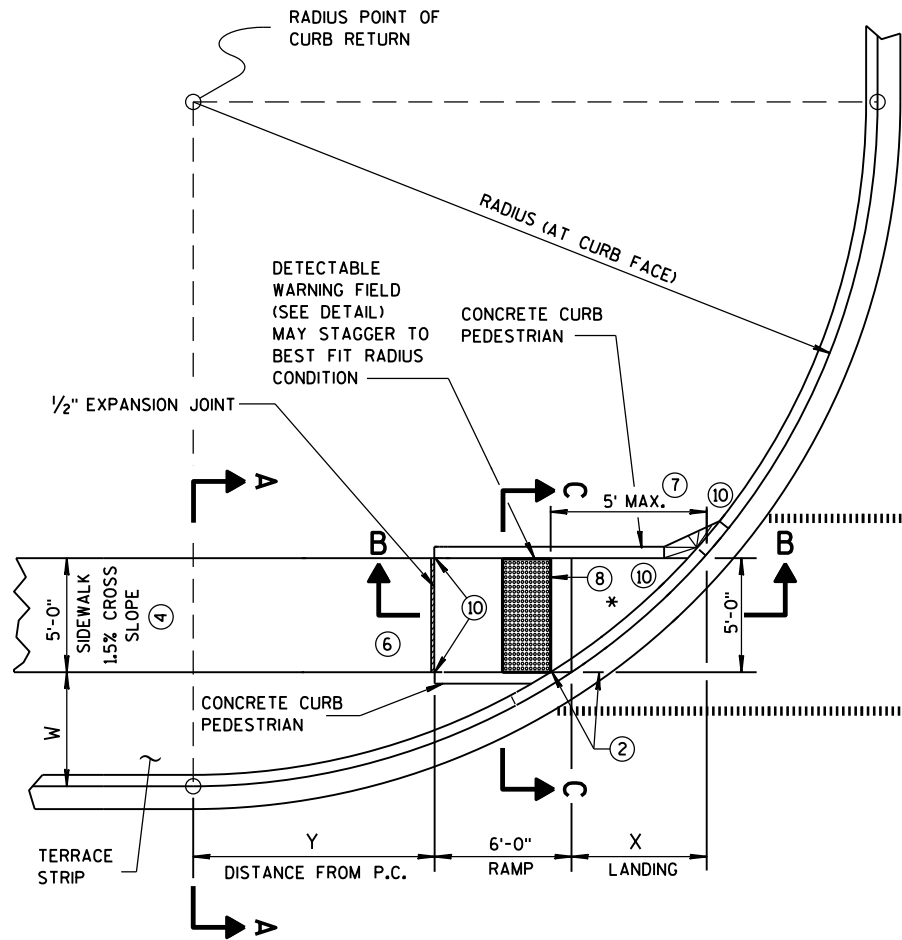
ISOMETRIC VIEW FOR TYPE 4A1

LEGEND

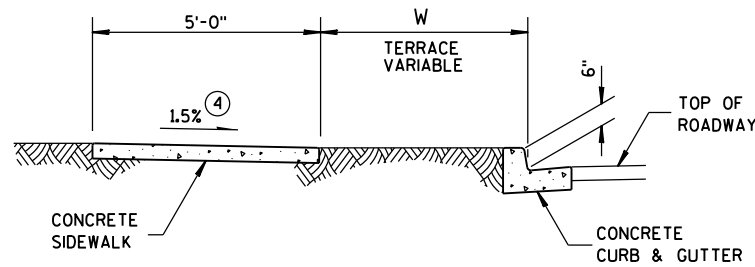
- 1/2" EXPANSION JOINT-SIDEWALK
- CONTRACTION JOINT FIELD LOCATED
- PAVEMENT MARKING CROSSWALK (WHITE)

CURB RAMPS
TYPES 4A AND 4A1

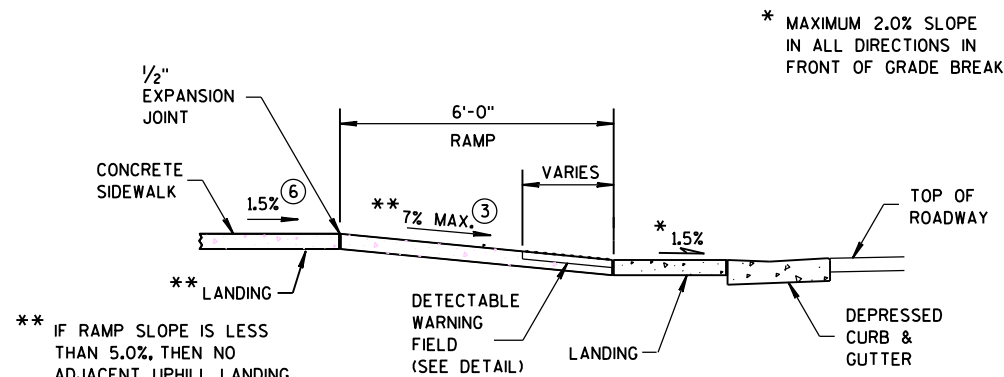
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**CURB RAMP TYPE 4B
PLAN VIEW**

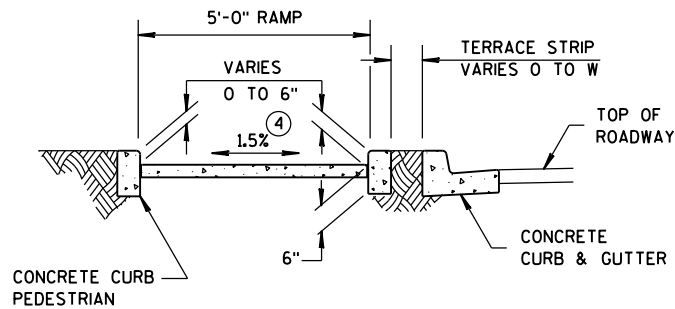


SECTION A-A FOR TYPE 4B

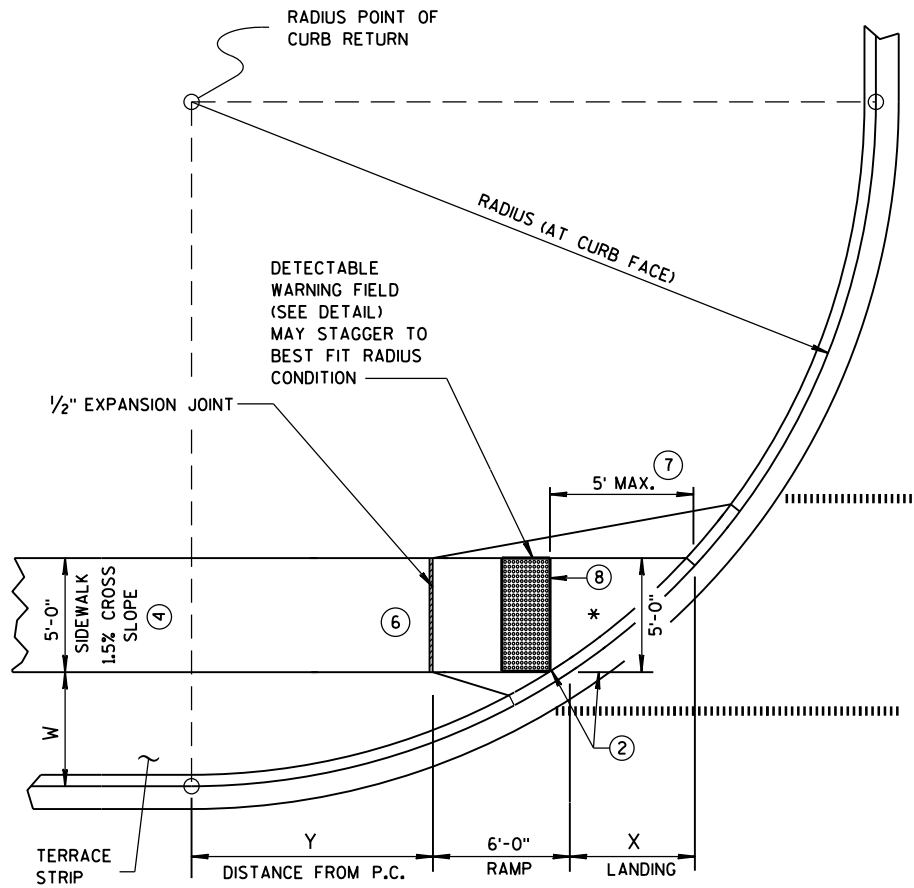


SECTION B-B FOR TYPE 4B

- LEGEND**
- 1/2" EXPANSION JOINT-SIDEWALK
 - CONTRACTION JOINT FIELD LOCATED
 - PAVEMENT MARKING CROSSWALK (WHITE)



SECTION C-C FOR TYPE 4B

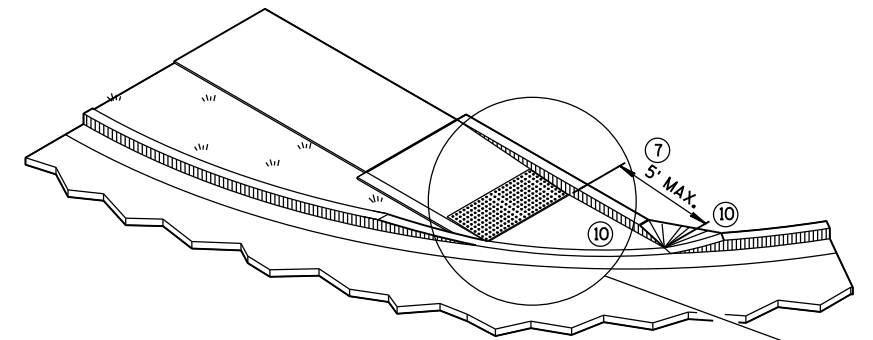


**CURB RAMP TYPE 4B1
PLAN VIEW**

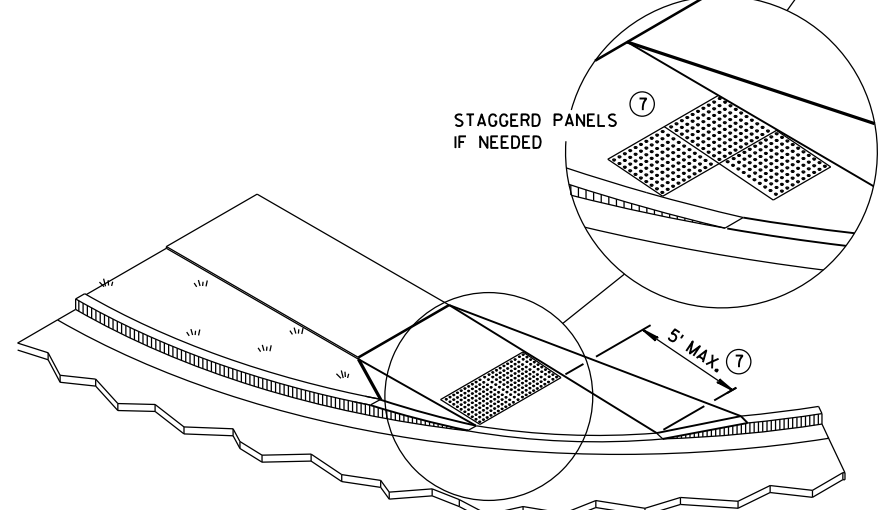
RADIUS (AT CURB FACE)	W = 3' - 0"		W = 4' - 0"		W = 5' - 0"		W = 6' - 0"		W = 7' - 0"	
	X	Y	X	Y	X	Y	X	Y	X	Y
20 FEET	5'-5 1/2"	4'-6 1/2"	4'-8 1/2"	6'-0"	4'-1"	7'-2 3/4"	3'-7"	8'-3 1/2"	3'-1 1/2"	9'-2 1/2"
30 FEET	7'-3 3/4"	7'-1"	6'-5 1/2"	8'-11 1/2"	5'-9 1/4"	10'-7"	5'-2 1/2"	12'-0"	4'-8 3/4"	13'-3 1/4"
40 FEET	8'-9 1/2"	9'-2 1/2"	7'-10"	11'-5 1/4"	7'-1"	13'-4 1/2"	6'-5 3/4"	15'-3/4"	5'-11 1/2"	16'-7 1/4"
50 FEET	10'-3/4"	11'-3/4"	9'-1/4"	13'-7 1/4"	8'-2 1/2"	15'-9 1/2"	7'-6 1/2"	17'-9"	6'-11 3/4"	19'-6 1/4"
60 FEET	11'-2 1/2"	12'-8 3/4"	10'-3/4"	15'-6 1/2"	9'-2 1/4"	17'-11 3/4"	8'-5 3/4"	20'-1 3/4"	7'-10 1/2"	22'-1 1/2"

GENERAL NOTES

- INTERMEDIATE RADII CAN BE INTERPOLATED
- AVOID PLACING DRAINAGE STRUCTURES, JUNCTION BOXES OR OTHER OBSTRUCTIONS IN FRONT OF RAMP ACCESS AREAS. DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑦ WHEN THIS DISTANCE EXCEEDS 5 FEET, USE MULTIPLE DETECTABLE WARNING PANELS ACROSS THE RAMP AND STAGGER ADDITIONAL DETECTABLE WARNING PANEL(S) FORWARD TO REDUCE THIS DISTANCE.
- ⑧ PROVIDE GRADE BREAK PERPENDICULAR TO DIRECTION OF WHEELCHAIR TRAVEL.
- ⑩ INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.



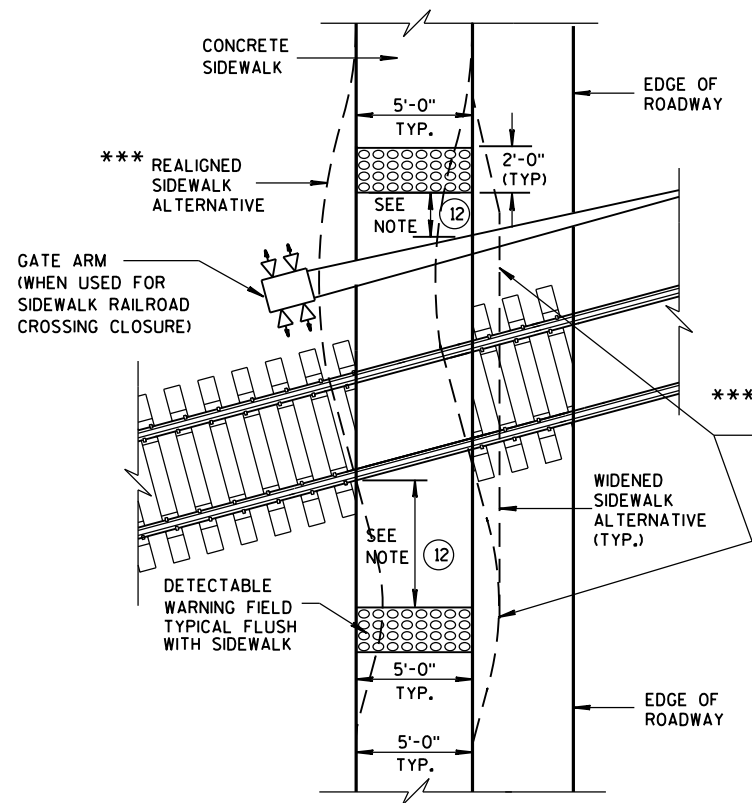
ISOMETRIC VIEW FOR TYPE 4B



ISOMETRIC VIEW FOR TYPE 4B1

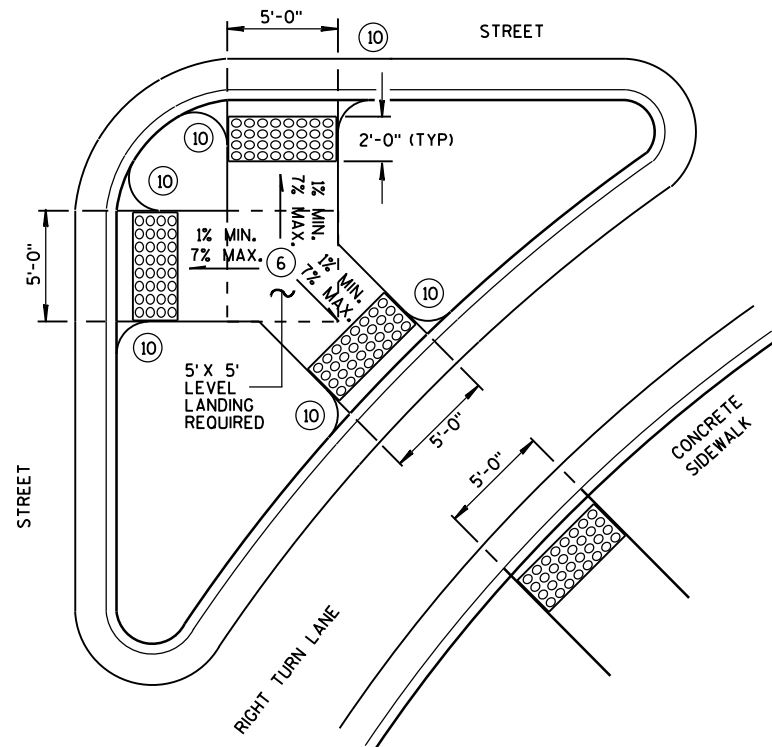
**CURB RAMPS
TYPE 4B AND 4B1**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

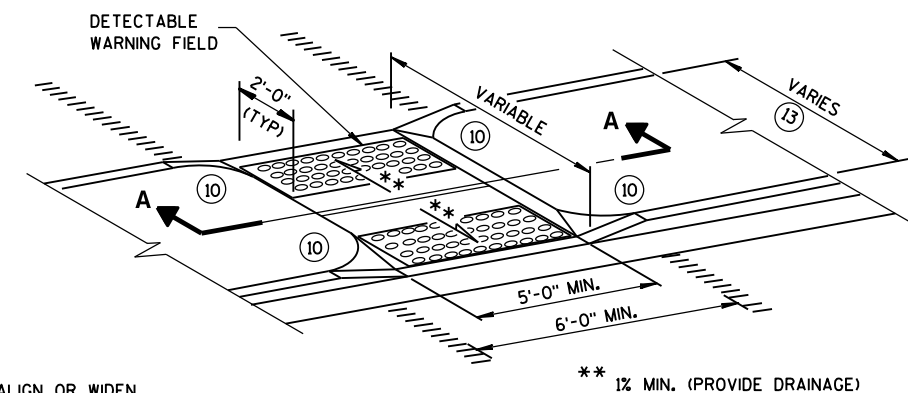


TYPE 8
DETECTABLE WARNINGS
AT RAILROAD CROSSING

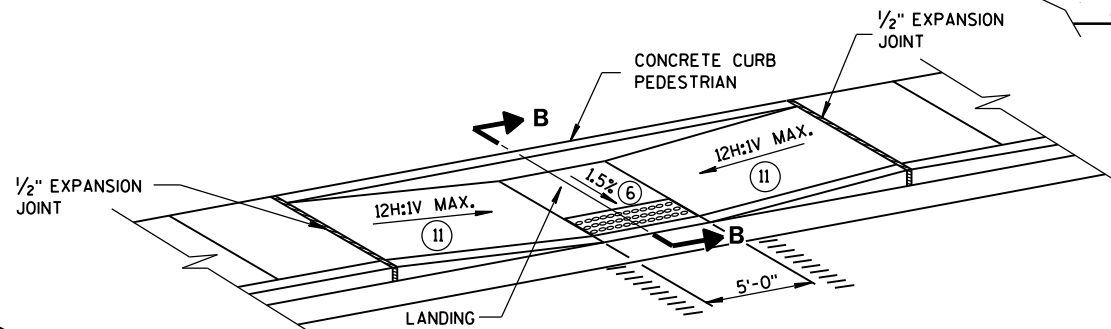
REFER TO GENERAL NOTES ② AND ③
FOR ALL ISLAND CURB RAMPS



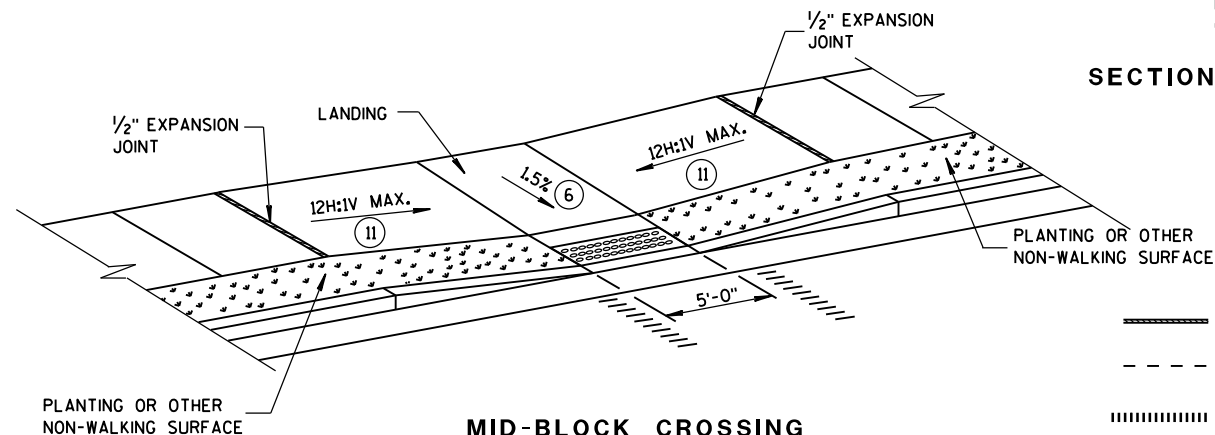
TYPE 6
DETECTABLE WARNING AT ISLANDS



MEDIAN ISLAND
NON-ELEVATED CROSSING
TYPE 5



MID-BLOCK CROSSING
TYPE 7A

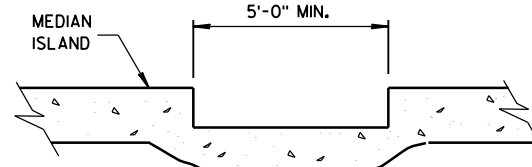


MID-BLOCK CROSSING
TYPE 7B

NOTE: THESE PARALLEL AND PARALLEL/PERPENDICULAR CURB RAMPS
MAY BE USED AT INTERSECTIONS AND MID BLOCK LOCATIONS.

GENERAL NOTES

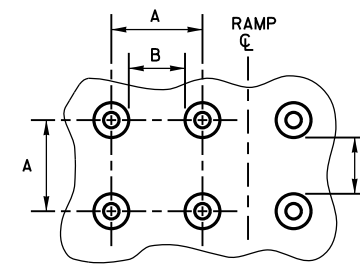
- SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2%.
- DETECTABLE WARNING FIELDS THAT ARE INSTALLED AS A GROUP OR SIDE BY SIDE, SHALL BE FROM THE SAME MANUFACTURER.
- ② GRADE CHANGE BETWEEN GUTTER FLAG SLOPE AND THE CURB RAMP SLOPE SHALL NOT EXCEED 11%. MAXIMUM GUTTER FLAG SLOPE IS 4%. PROVIDE DRAINAGE AWAY FROM CURB RAMP AT GUTTER FLAG INTERFACE. NO VERTICAL LIPS OR DISCONTINUITIES GREATER THAN 1/4-INCH ARE ALLOWED.
- ③ ABSOLUTE MAXIMUM 12H:1V (8.33%) CURB RAMP SLOPE IS ALLOWABLE WITH FLATTENED GUTTER FLAG SLOPE AND NOT TO EXCEED 11% GRADE CHANGE.
- ④ ±0.5% CONSTRUCTION TOLERANCE IN SIDEWALK CROSS SLOPE. THE SIDEWALK CROSS SLOPE SHALL NOT EXCEED 2% WITHOUT PRIOR APPROVAL FROM THE ENGINEER.
- ⑥ PROVIDE A LEVEL LANDING (MAXIMUM 2% SLOPE) IN ANY DIRECTION OF PEDESTRIAN TRAVEL. STANDARD LANDING SIZE IS 5 FEET X 5 FEET (MINIMUM 4 FEET X 4 FEET).
- ⑩ INSTALL TRANSITION NOSE. (INCIDENTAL TO OTHER PAY ITEMS). DO NOT MARK TRANSITION NOSE.
- ⑪ SLOPE SIDEWALK TOWARD LANDING AS SHOWN WHERE THERE IS NO TERRACE OR WHERE THE TERRACE WIDTH IS LESS THAN 6 FEET WIDE.
- ⑫ THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO A RAILROAD CROSSING SHALL BE 1.5 FEET ± 0.1' FROM THE FACE OF THE GATE ARM IF THE GATE ARM EXTENDS ACROSS THE SIDEWALK. WHERE THERE IS NO PEDESTRIAN GATE, THE EDGE OF THE DETECTABLE WARNING FIELD NEAREST TO THE RAILROAD CROSSING SHALL BE 15 FEET FROM THE NEAREST RAIL.
- ⑬ DO NOT INSTALL DETECTABLE WARNING FIELDS IF MEDIAN WIDTH BETWEEN BACK OF CURBS IS LESS THAN 6 FEET.



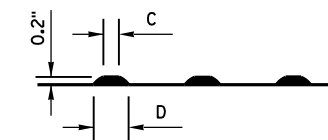
SECTION A-A

	MIN.	MAX.
A	1.6"	2.4"
B	0.65"	1.5"
C	*	*
D	0.9"	1.4"

* THE C DIMENSION IS 50% TO 65% OF THE D DIMENSION.

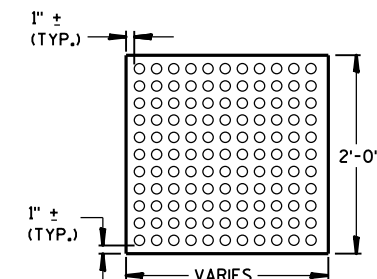


PLAN VIEW



ELEVATION VIEW

TRUNCATED DOMES
DETECTABLE WARNING PATTERN DETAIL



PLAN VIEW
DETECTABLE WARNING
FIELD (TYPICAL)

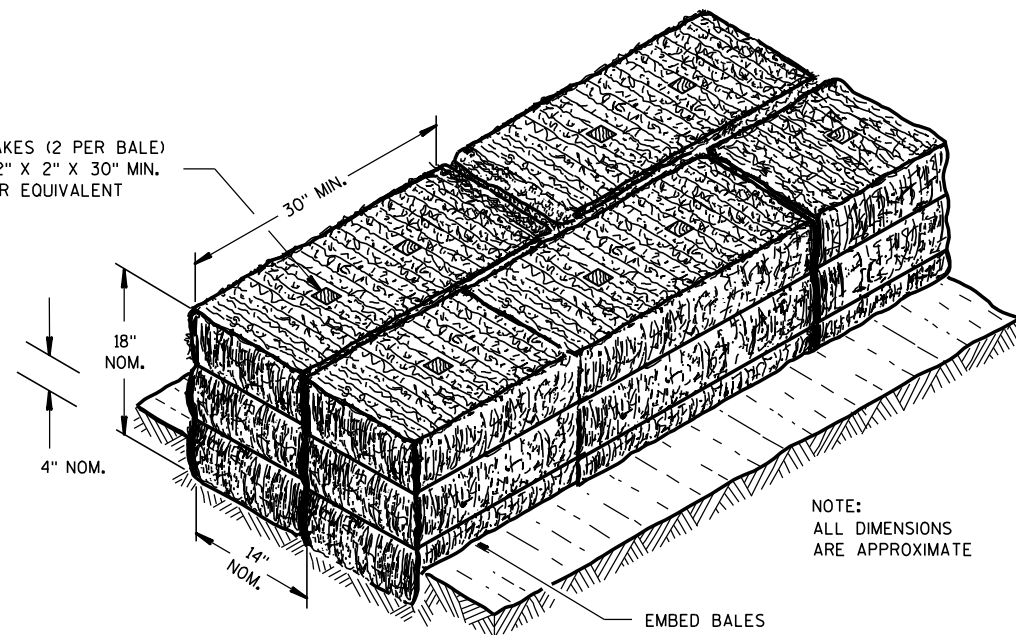
- LEGEND**
- 1/2" EXPANSION JOINT-SIDEWALK
 - CONTRACTION JOINT FIELD LOCATED
 - PAVEMENT MARKING CROSSWALK (WHITE)

CURB RAMPS
TYPES 5, 6, 7A, 7B & 8

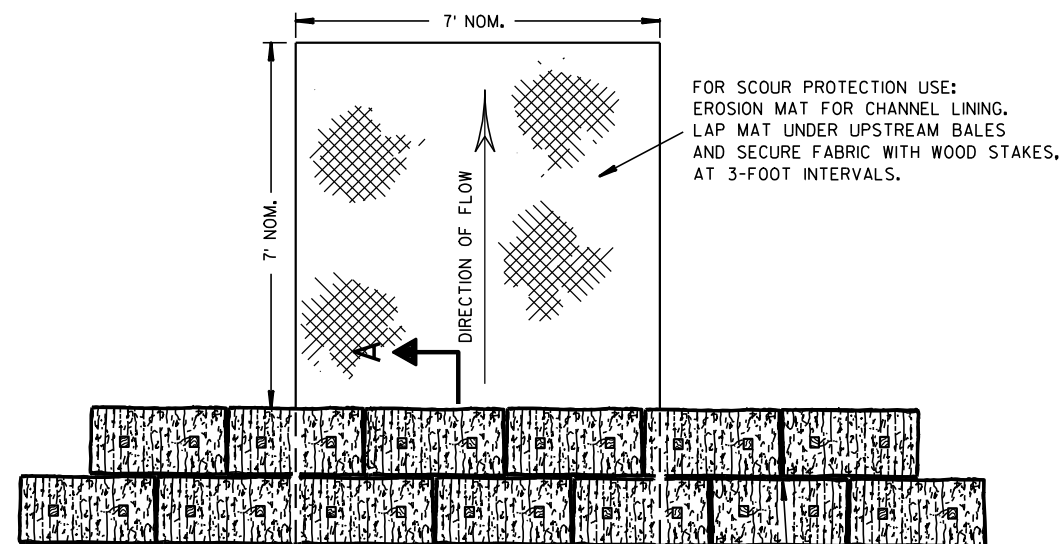
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

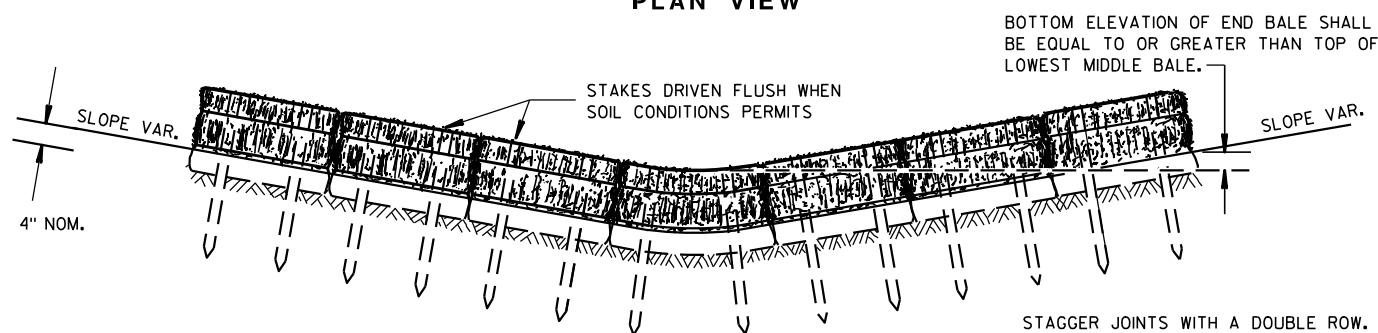
WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



SECTION A-A



PLAN VIEW



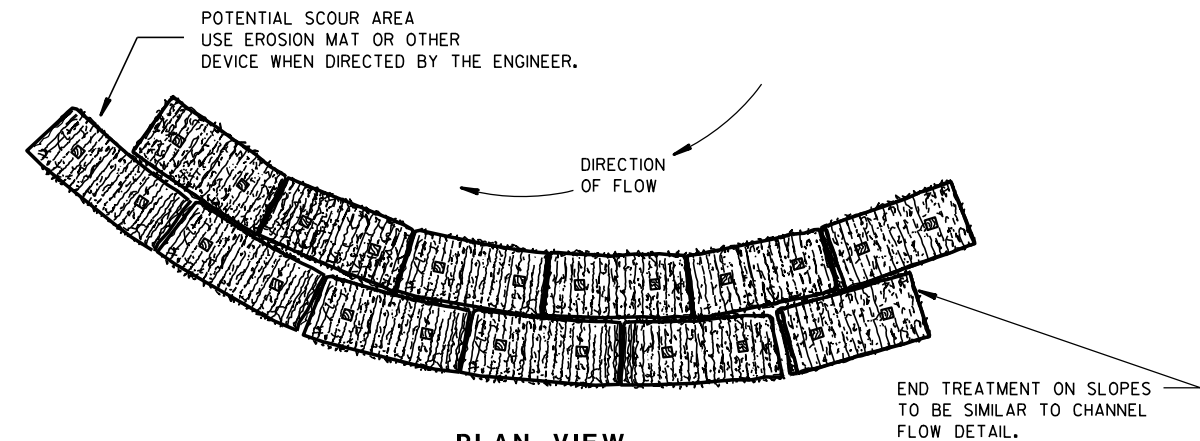
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

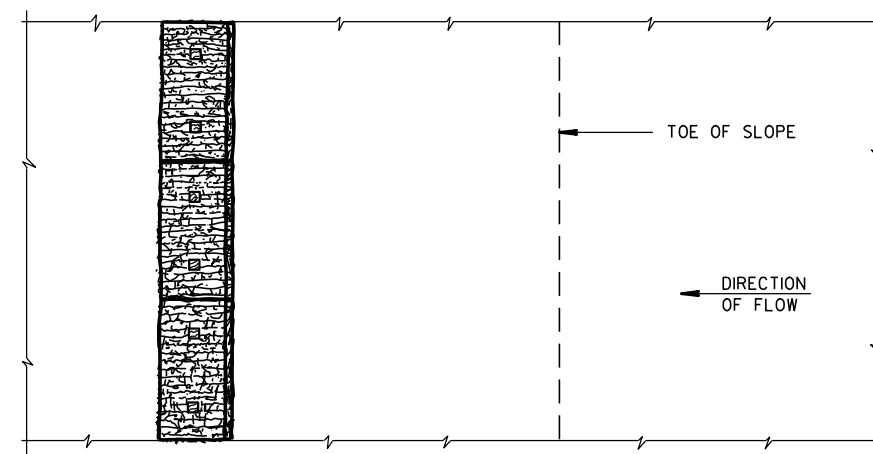
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

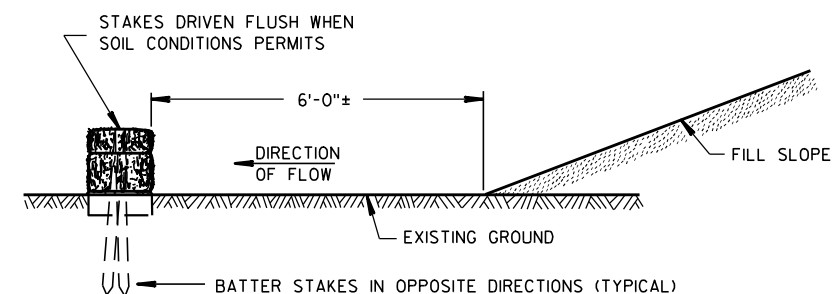


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

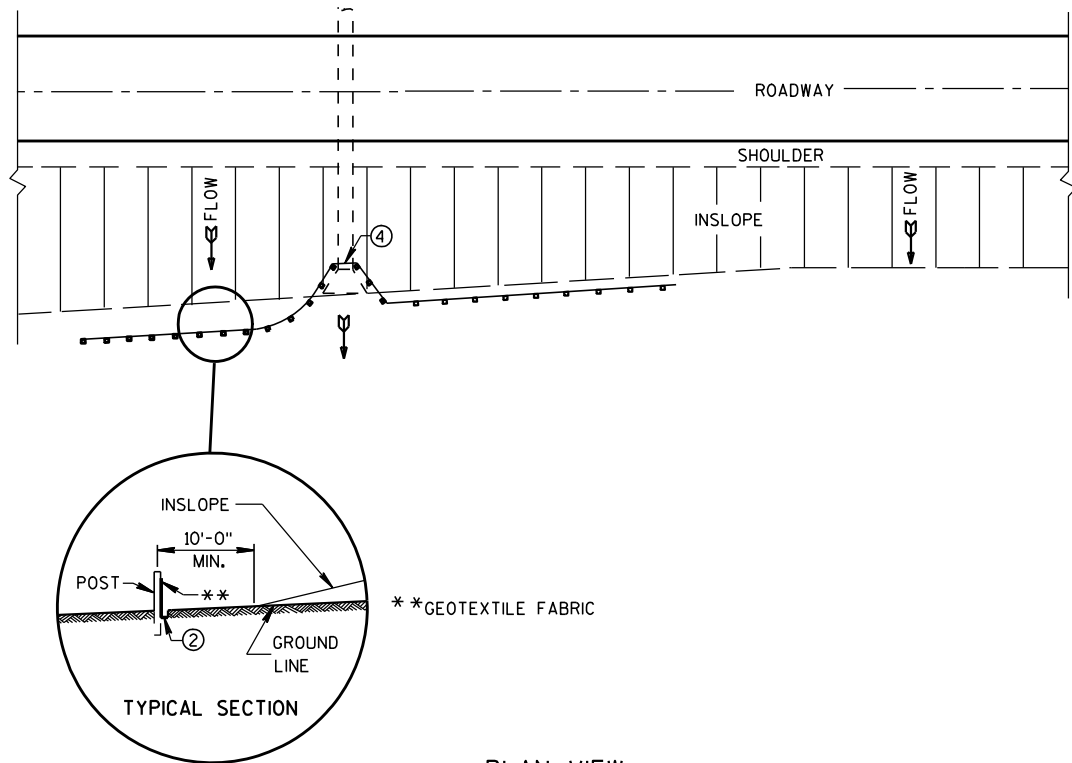
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

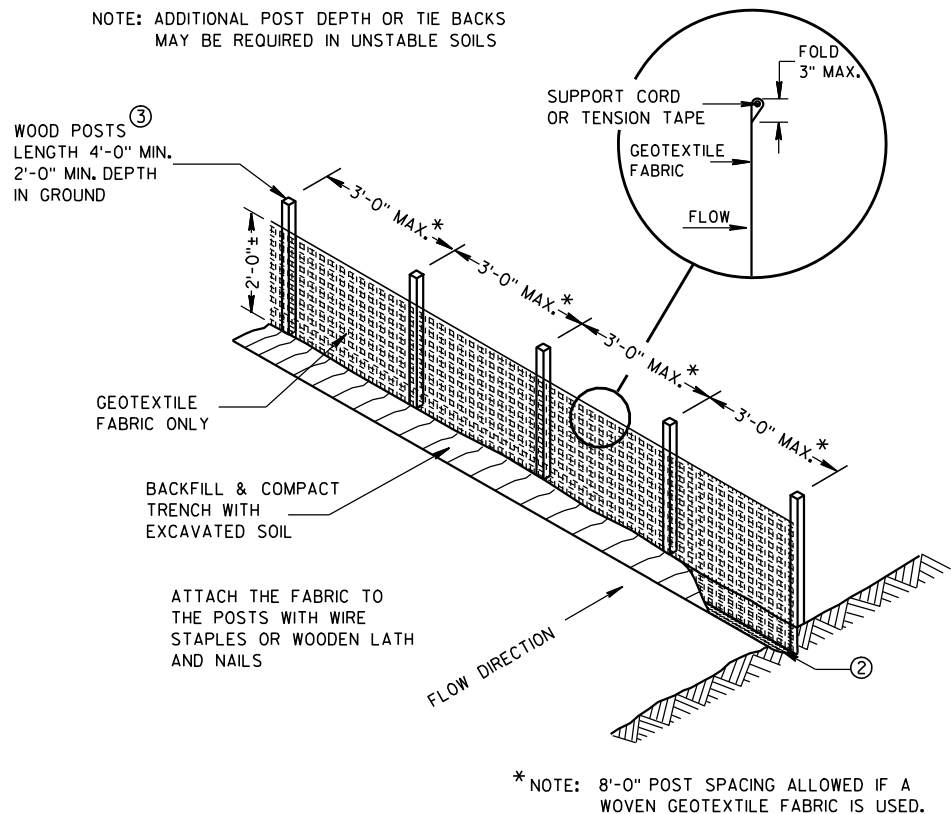
6/04/02
DATE

FHWA

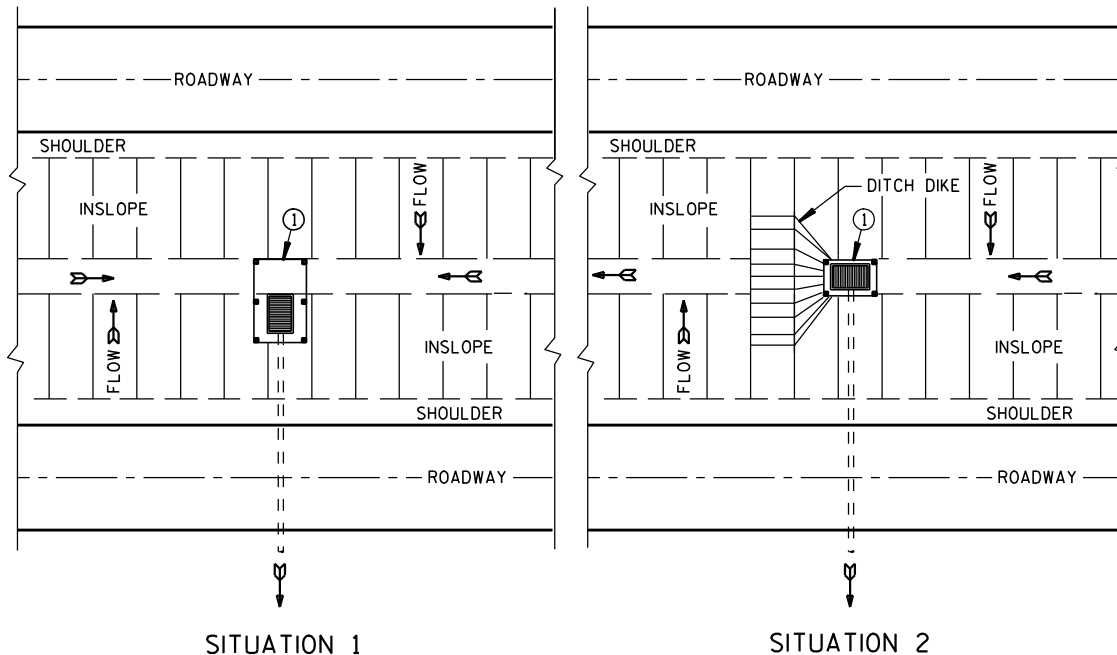
/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



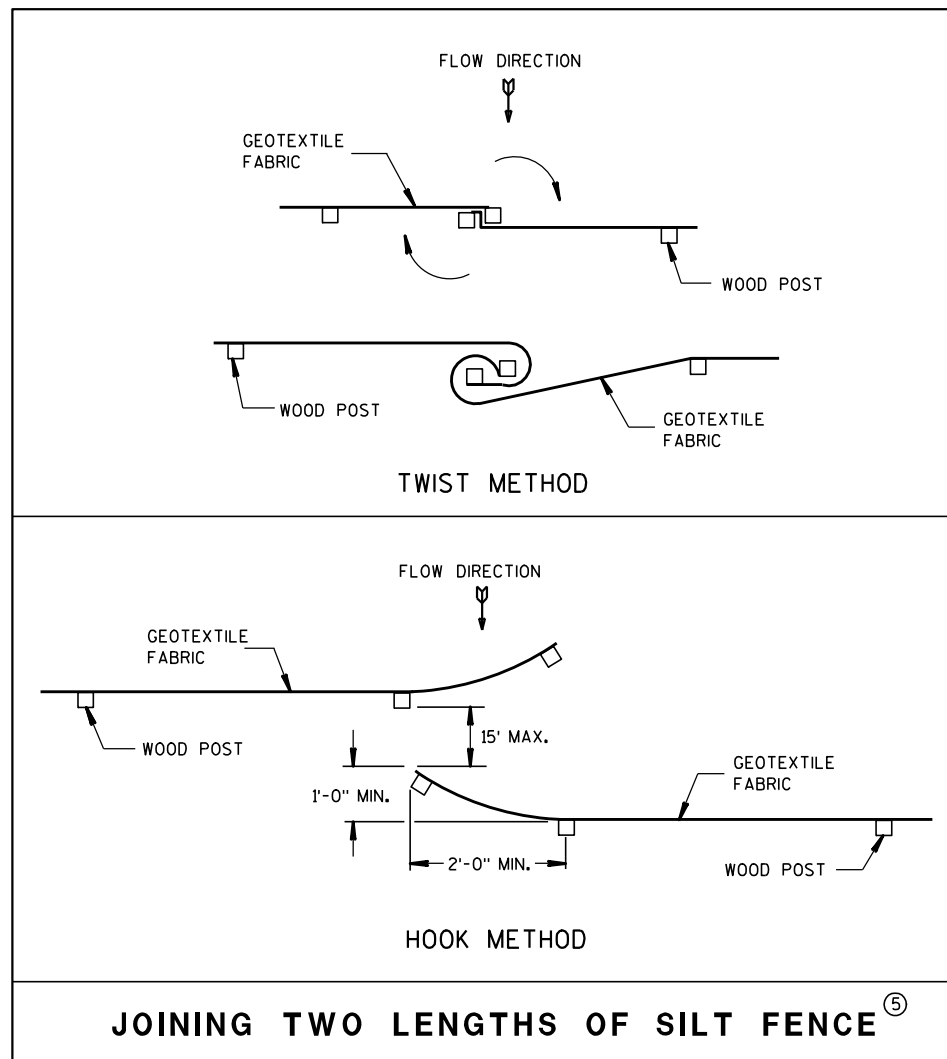
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

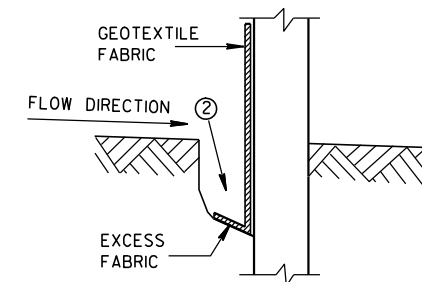


JOINING TWO LENGTHS OF SILT FENCE (5)

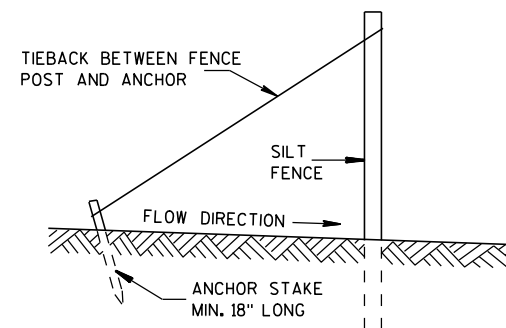
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL

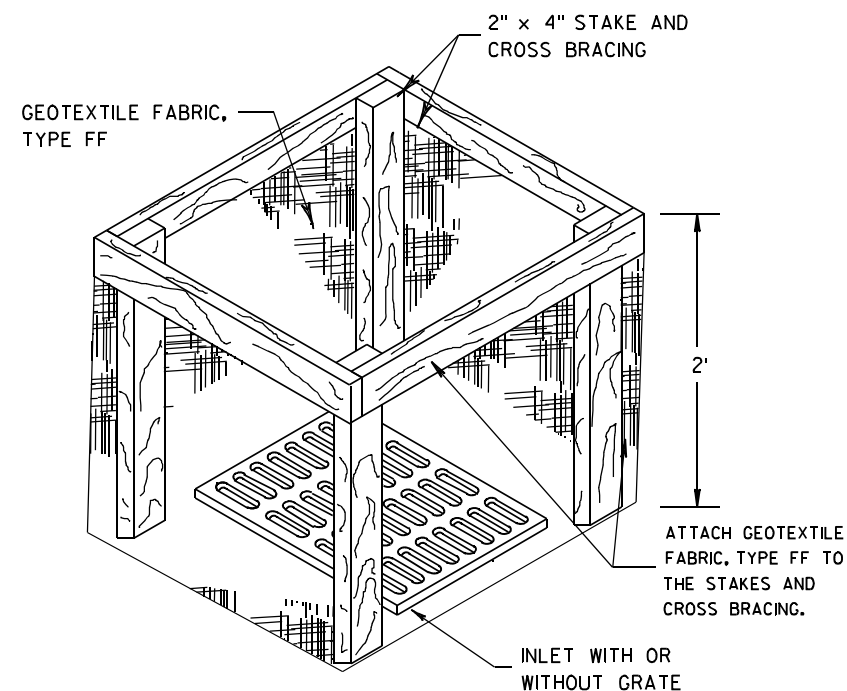
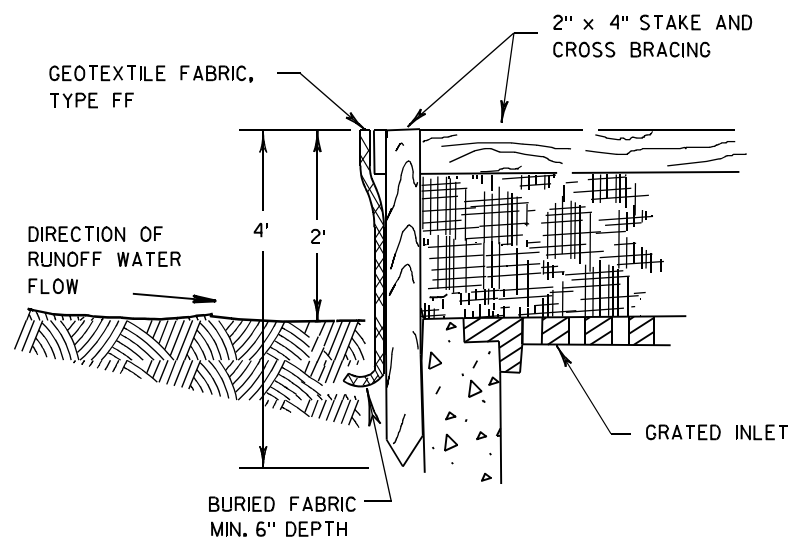


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



INLET PROTECTION, TYPE A

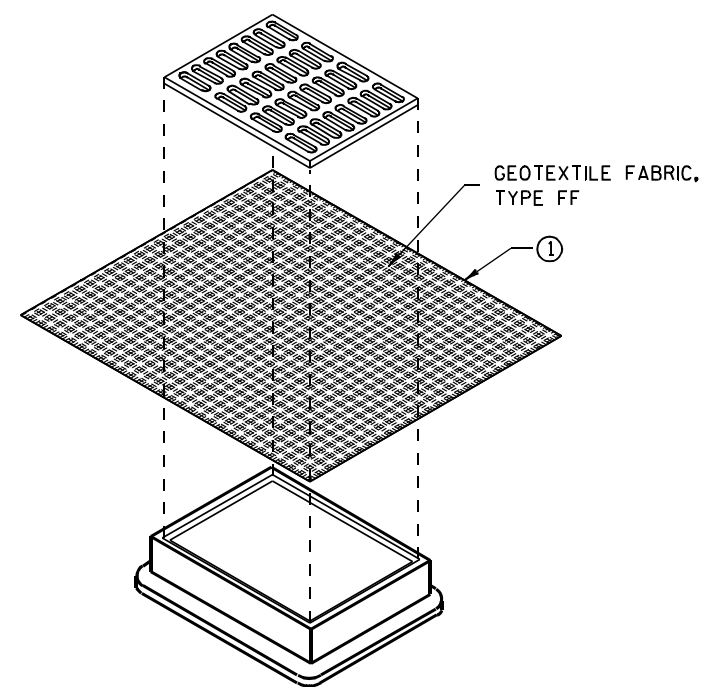
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

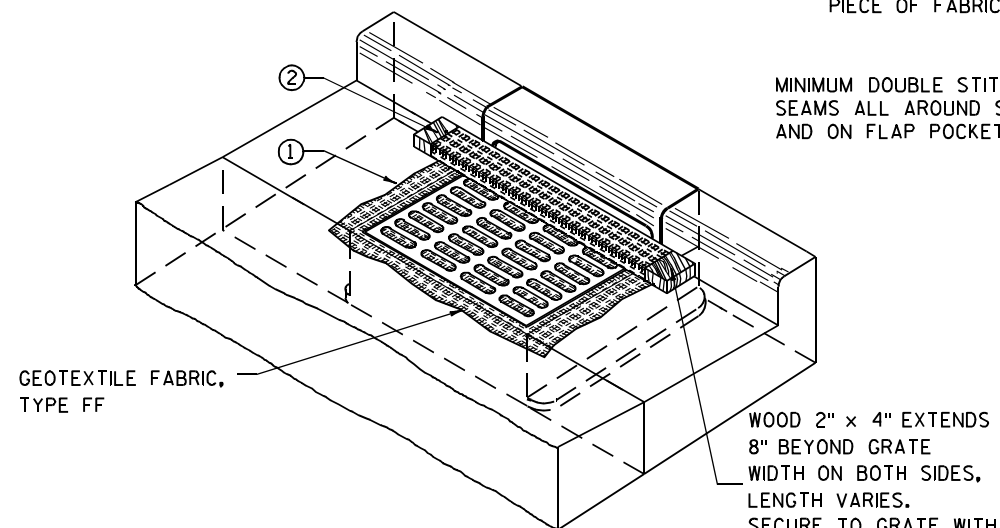
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

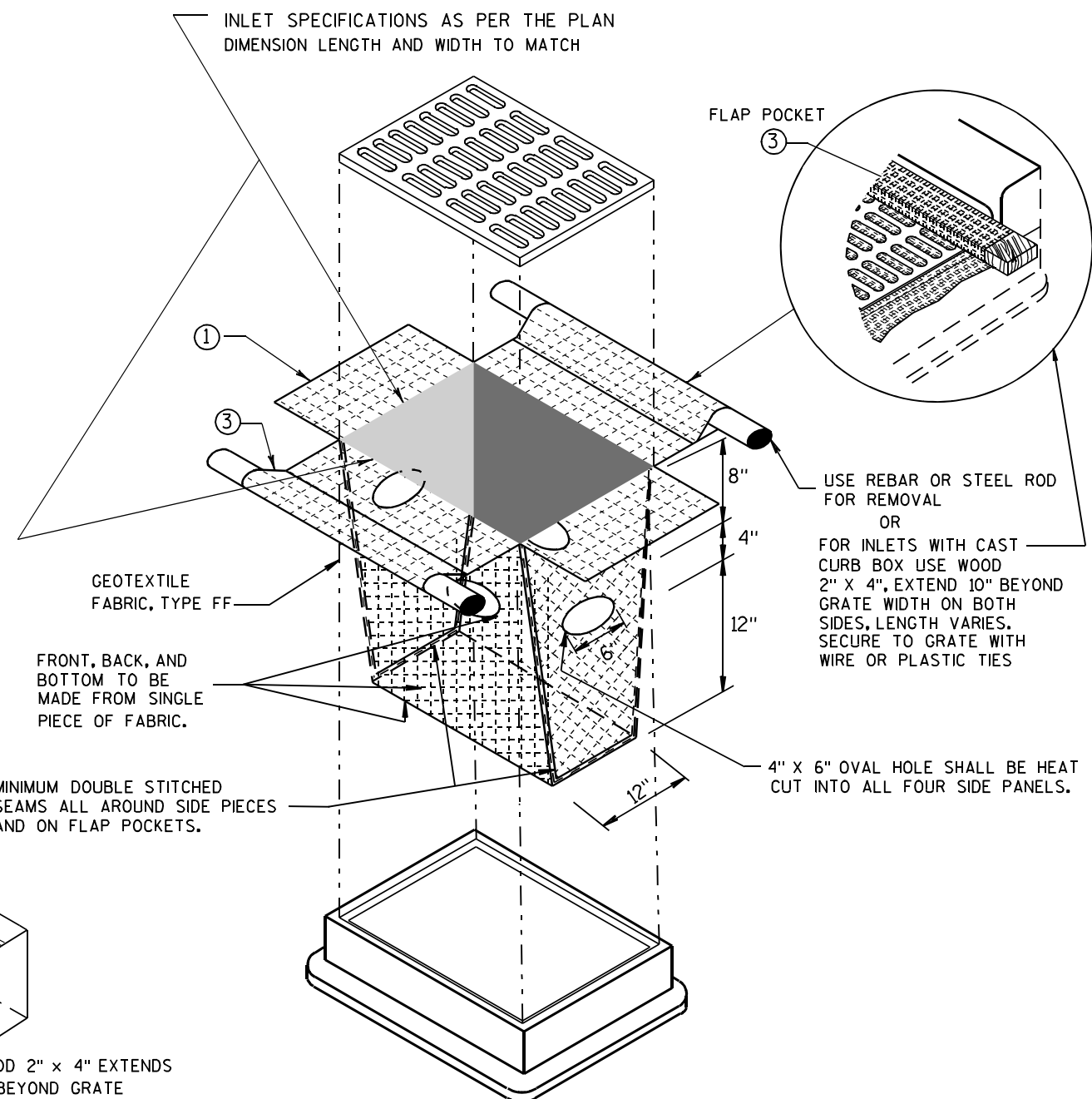
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLower THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



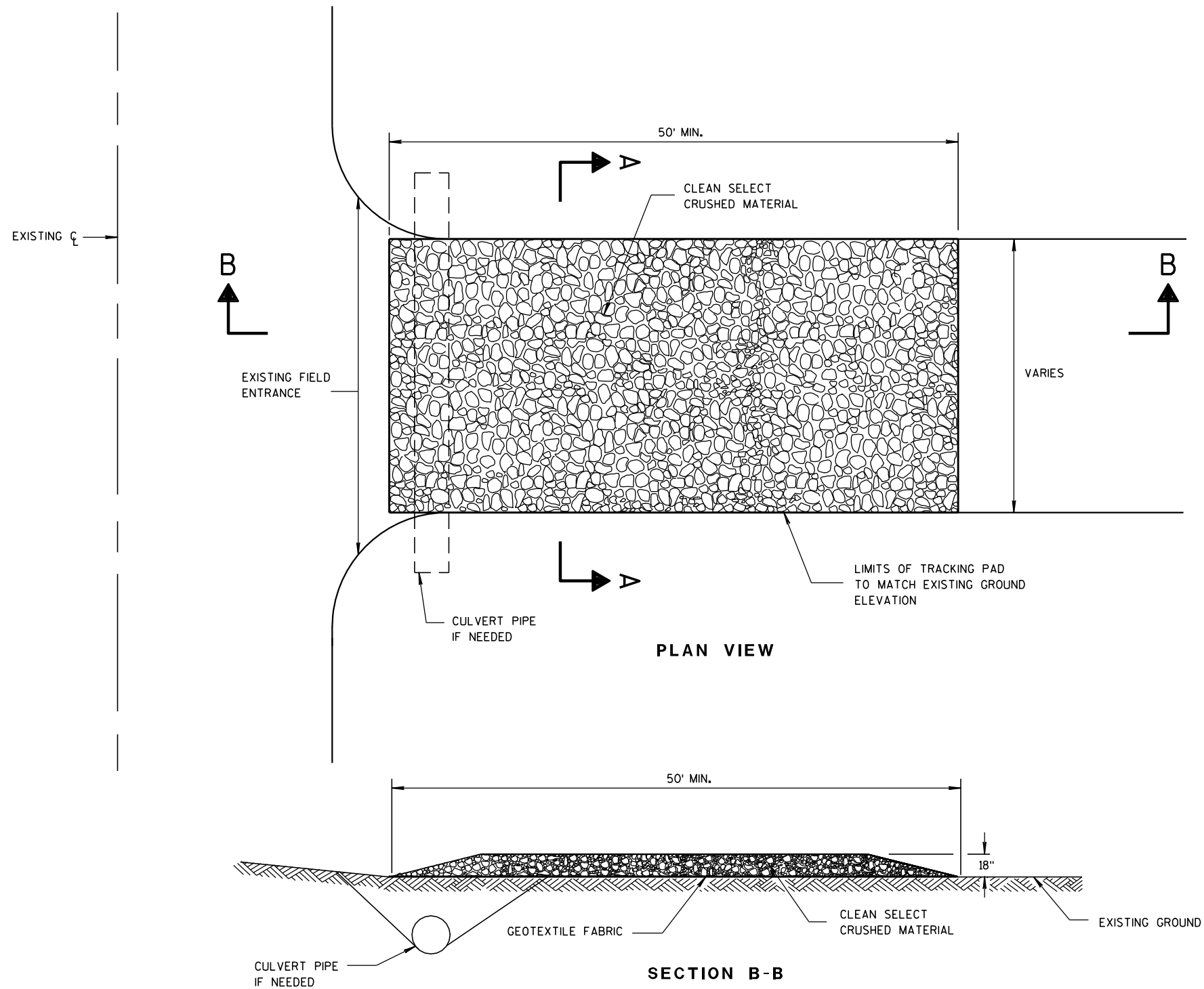
INLET PROTECTION, TYPE D

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

**INLET PROTECTION
TYPE A, B, C, AND D**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/16/02 /S/ Beth Cannestra
DATE
FHWA CHIEF ROADWAY DEVELOPMENT ENGINEER



TRACKING PAD

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRACKING PAD SHALL BE INSPECTED DAILY. DEFICIENT AREAS SHALL BE REPAIRED OR REPLACED IMMEDIATELY.

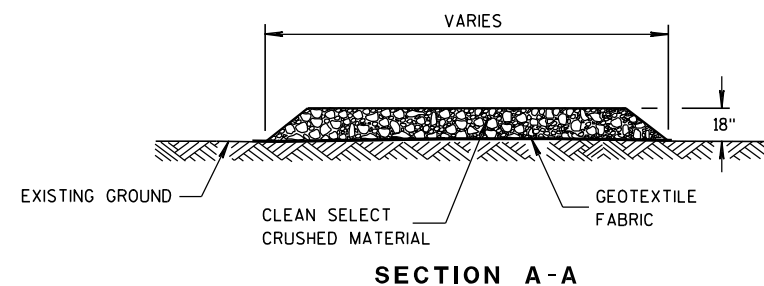
TRACKING PAD TO BE REMOVED AFTER CONSTRUCTION IS COMPLETED.

TRACKING PAD SHALL BE THE FULL WIDTH OF THE EGRESS POINT.

SURFACE WATER MUST BE PREVENTED FROM PASSING THROUGH THE TRACKING PAD. FLOWS SHALL BE DIVERTED AWAY, AROUND OR CONVEYED UNDER THE TRACKING PAD.

CULVERT PIPE OR OTHER BMP USED TO DIVERT WATER AWAY, AROUND OR UNDER THE TRACKING PAD SHALL BE DESIGNED TO CONVEY THE 2 YEAR - 24 HOUR EVENT.

THE COST OF ADDITIONAL BMP TO DIVERT WATER ARE INCIDENTAL TO THE TRACKING PAD BID ITEM.



TRACKING PAD

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/24/2011

DATE

FHWA

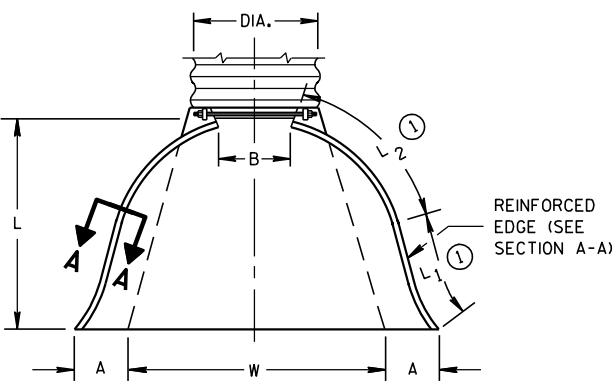
/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

ENGINEER

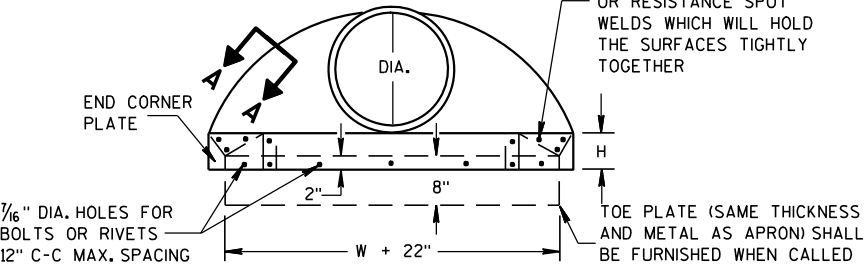
METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY	
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L ₁ ①	L ₂ ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.	
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.	
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.	
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.	
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.	
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.	
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.	
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.	
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.	
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.	
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.	
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.	
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.	
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.	
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.	
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.	
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.	

* EXCEPT CENTER PANEL
SEE GENERAL NOTES



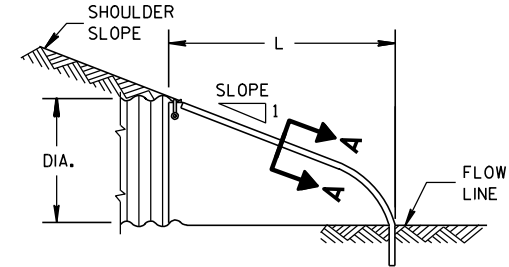
PLAN VIEW

REINFORCED
EDGE (SEE
SECTION A-A)



END VIEW

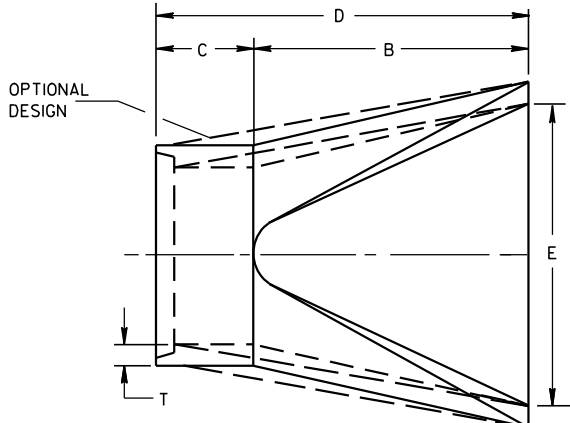
TOE PLATE (SAME THICKNESS
AND METAL AS APRON) SHALL
BE FURNISHED WHEN CALLED
FOR ON THE PLANS



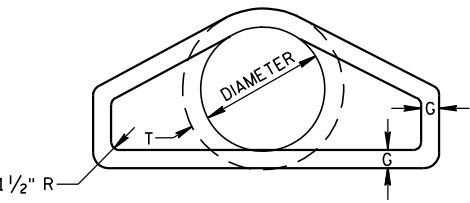
SIDE ELEVATION
METAL ENDWALLS

REINFORCED CONCRETE APRON ENDWALLS								
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE
	T	A	B	C	D	E	G	
12	2	4	24	48 ⁷ / ₈	72 ⁷ / ₈	24	2	3 to 1
15	2 ¹ / ₄	6	27	46	73	30	2 ¹ / ₄	3 to 1
18	2 ¹ / ₂	9	27	46	73	36	2 ¹ / ₂	3 to 1
21	2 ³ / ₄	9	36	37 ¹ / ₂	73 ¹ / ₂	42	2 ³ / ₄	3 to 1
24	3	9 ¹ / ₂	43 ¹ / ₂	30	73 ¹ / ₂	48	3	3 to 1
27	3 ¹ / ₄	10 ¹ / ₂	49 ¹ / ₂	24	73 ¹ / ₂	54	3 ¹ / ₄	3 to 1
30	3 ¹ / ₂	12	54	19 ³ / ₄	73 ¹ / ₂	60	3 ¹ / ₂	3 to 1
36	4	15	63	34 ³ / ₄	97 ³ / ₄	72	4	3 to 1
42	4 ¹ / ₂	21	63	35	98	78	4 ¹ / ₂	3 to 1
48	5	24	72	26	98	84	5	3 to 1
54	5 ¹ / ₂	27	65	33 ¹ / ₄ -35	98 ¹ / ₄ -100	90	5 ¹ / ₂	2 ¹ / ₂ to 1
60	6	30-35	60	39	99	96	5	2 to 1
66	6 ¹ / ₂	24-30	72-78	21-27	99	102	5 ¹ / ₂	2 to 1
72	7	24-36	78	21	99	108	6	2 to 1
78	7 ¹ / ₂	24-36	78	21	99	114	6 ¹ / ₂	2 to 1
84	8	36	90 ¹ / ₂	21	111 ¹ / ₂	120	6 ¹ / ₂	1 ¹ / ₂ to 1
90	8 ¹ / ₂	41	87 ¹ / ₂	24	111 ¹ / ₂	132	6 ¹ / ₂	1 ¹ / ₂ to 1

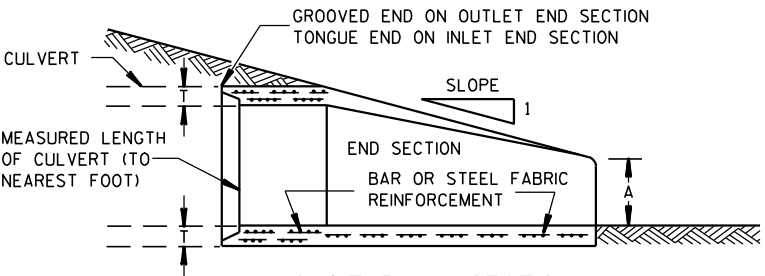
* MINIMUM
** MAXIMUM



PLAN

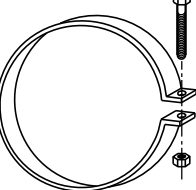


END VIEW

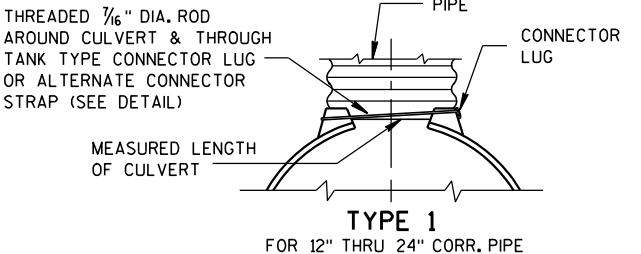


LONGITUDINAL SECTION
CONCRETE ENDWALLS

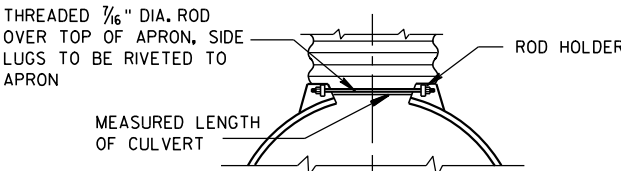
1" WIDE, 12 GA. (0.109"
THICK) GALVANIZED STRAP
WITH STANDARD 6" X 1/2"
BAND BOLT AND NUT



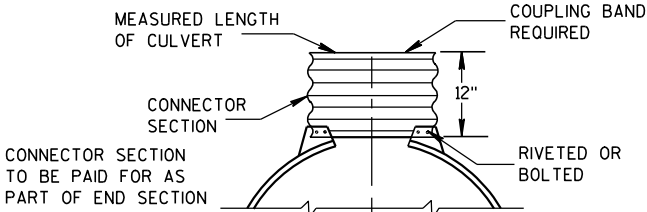
ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



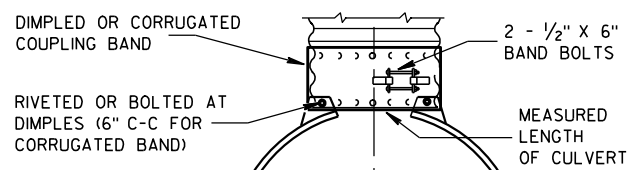
TYPE 1
FOR 12" THRU 24" CORR. PIPE



TYPE 2
FOR 30" THRU 96" CORR. PIPE



TYPE 3
FOR 42" THRU 96" CORR. PIPE



TYPE 5
ALTERNATE FOR:
ALL SIZES CORRUGATED CIRCULAR PIPE

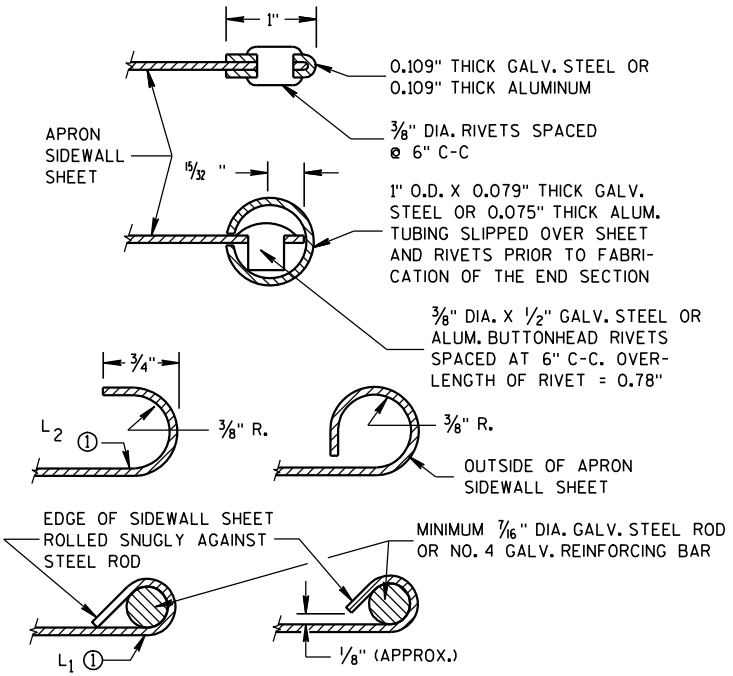
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL,
AND CORRUGATED BAND FITS INSIDE ENDWALL.
DIMPLED BAND MAY BE USED WITH HELICALLY
CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE
ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5
AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL
CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO
CIRCUMFERENTIAL CORRUGATIONS AT EACH END
USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON
THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE
STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL
OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR
ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE
OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND
LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL
THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND
LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH
OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE
PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS
FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS.
FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED
EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH
GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE
ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM
NUTS AND BOLTS FOR ALUMINUM UNITS.

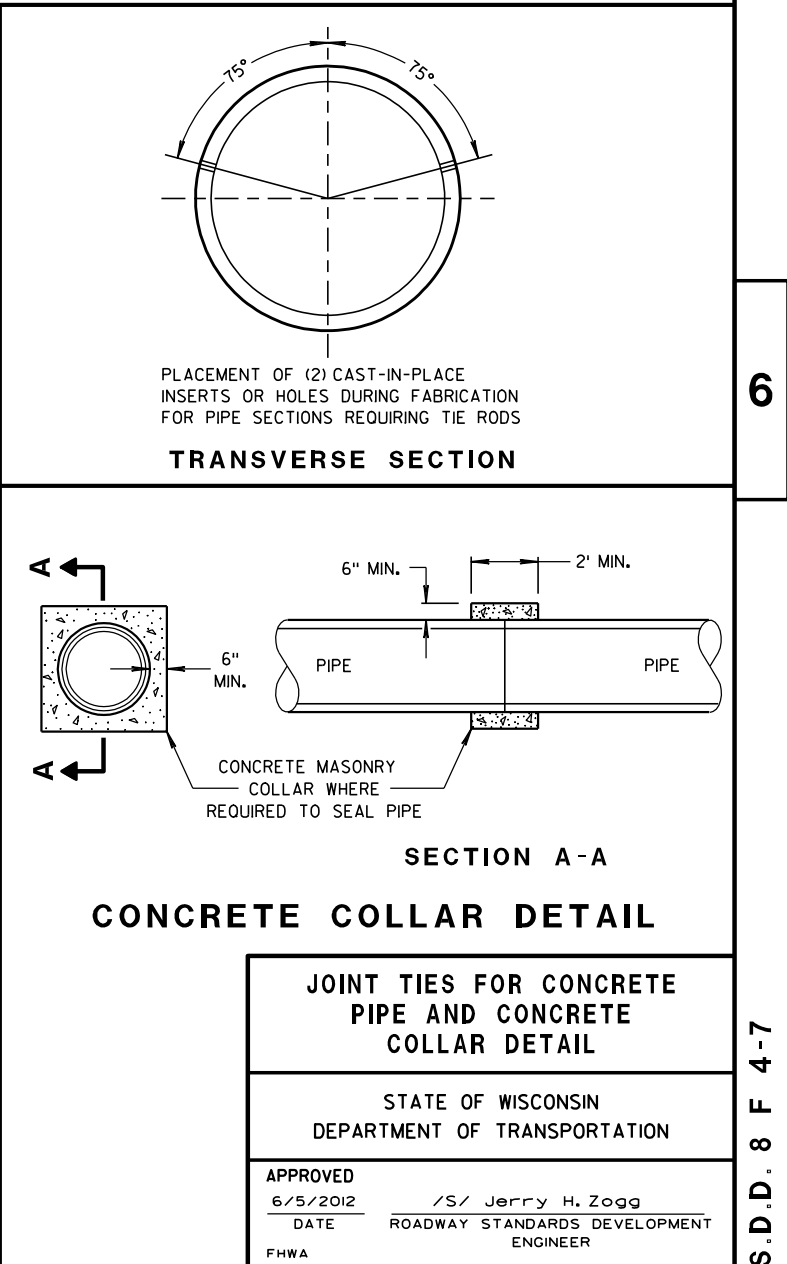
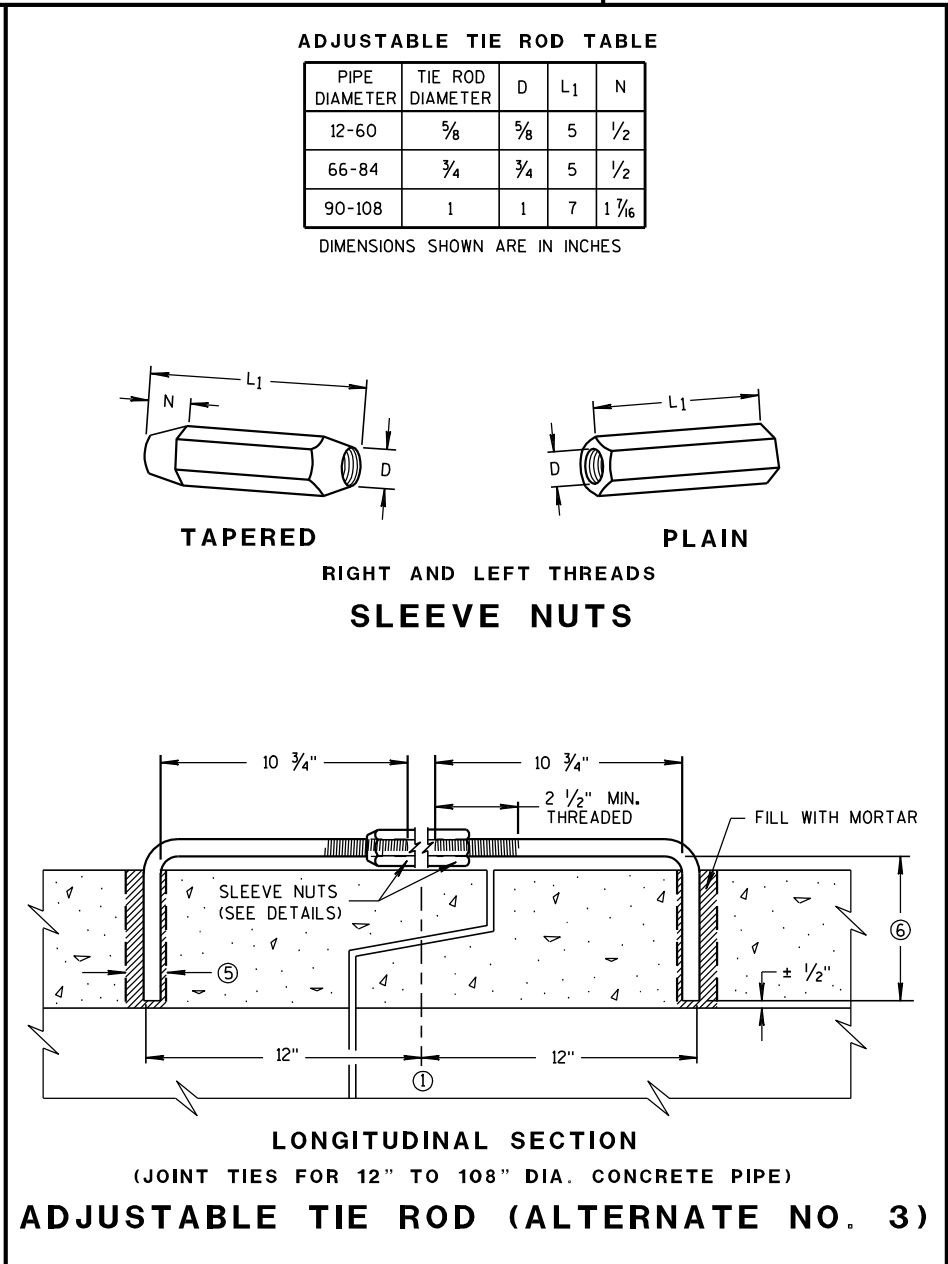
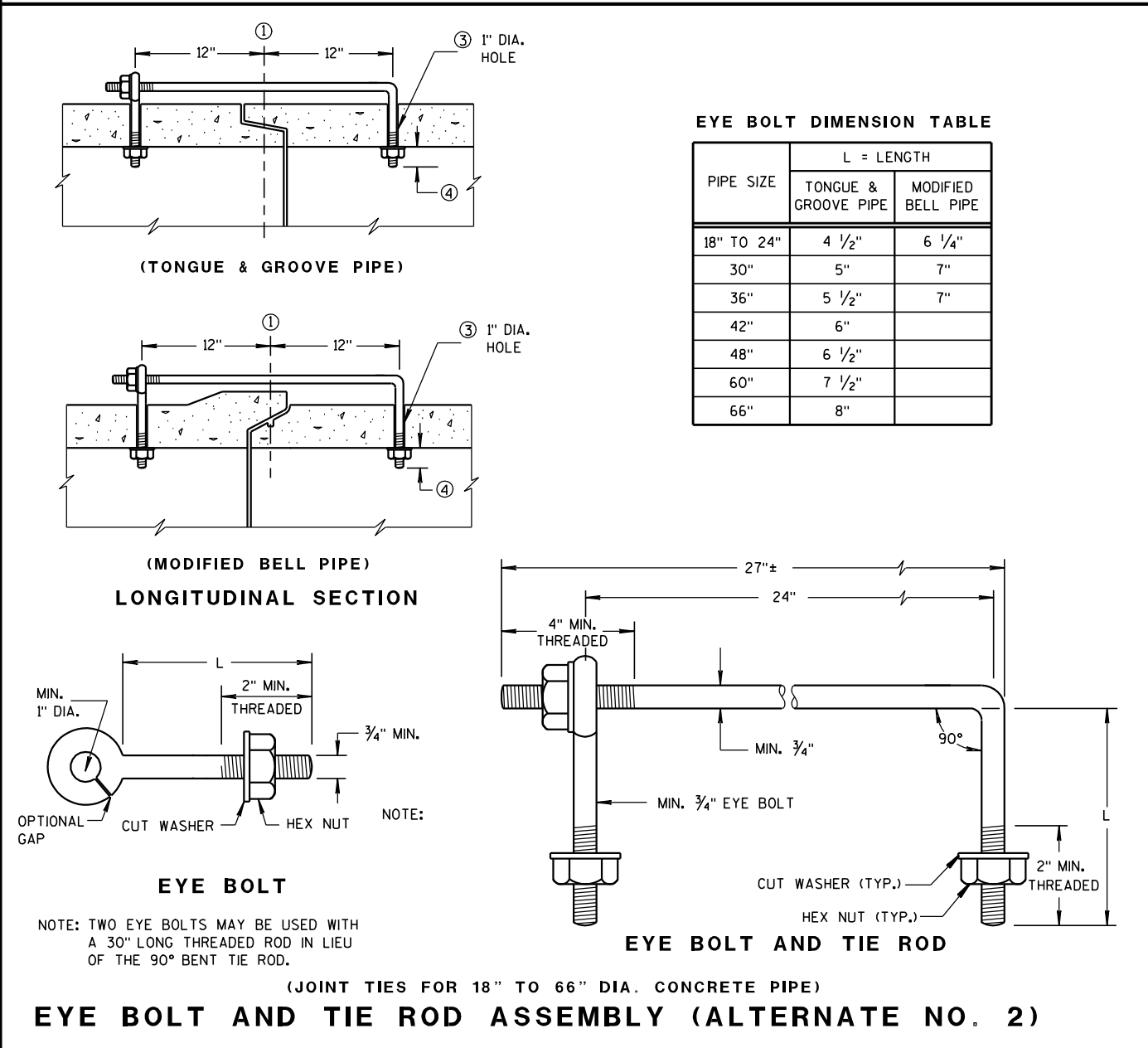
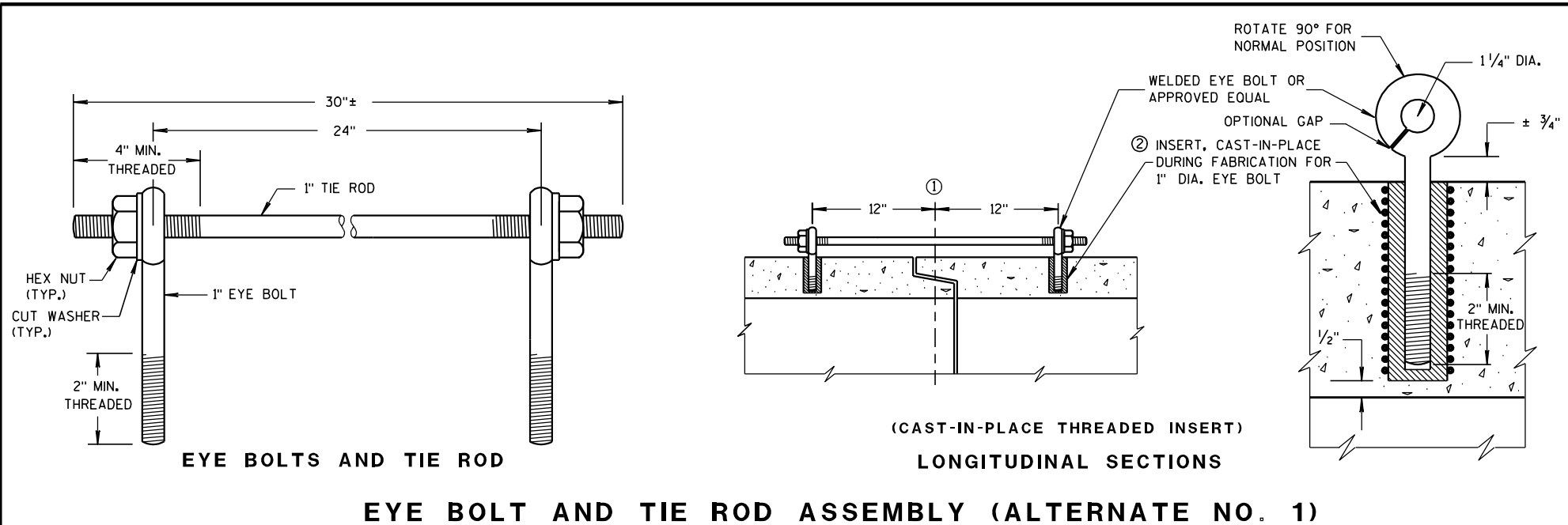
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT
TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT
TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

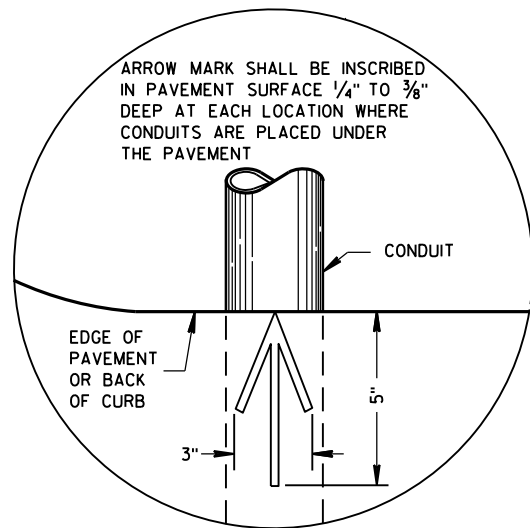
① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED
INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
CULVERT PIPE

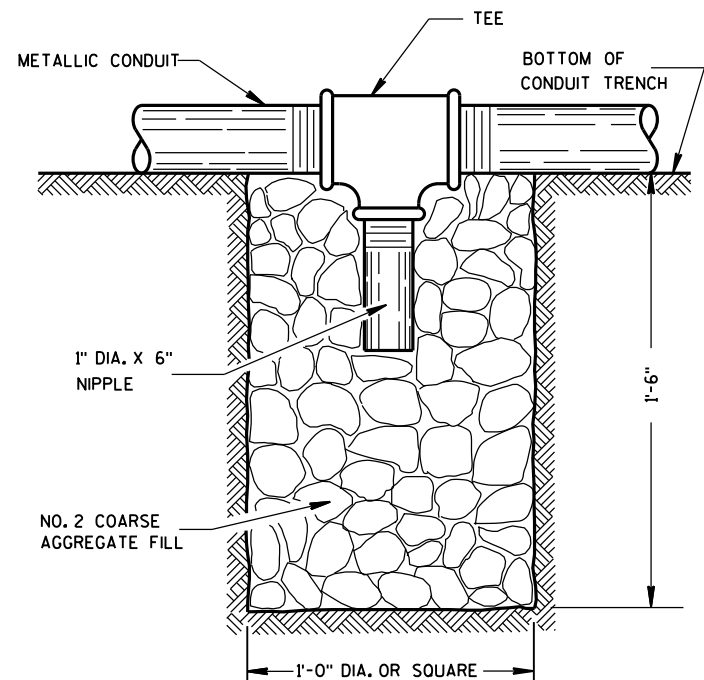
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



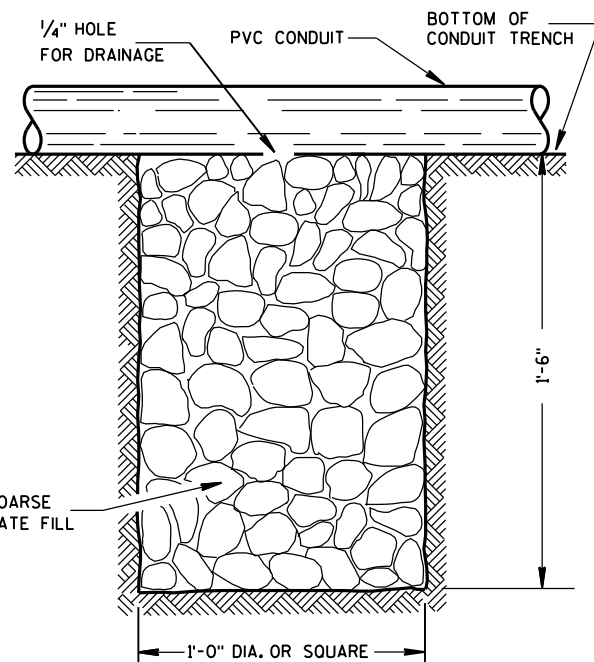


PLAN VIEW
ARROW MARK



NOTE: INSTALL AT LOCATIONS WHERE METALLIC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR METALLIC CONDUIT



NOTE: INSTALL AT LOCATIONS WHERE PVC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR PVC CONDUIT

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

METALLIC (STANDARD SPECIFICATION 652.2.2) OR NONMETALLIC (STANDARD SPECIFICATION 652.2.3) CONDUIT SHALL BE FURNISHED AND PLACED AS SHOWN.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

THE TRENCH SHALL NOT BE BACKFILLED PRIOR TO INSPECTION OF THE CONDUIT.

ALL METALLIC CONDUIT RACEWAY ENDS SHALL BE REAMED AND THREADED.

ALL METALLIC CONDUIT IN WHICH WIRE OR CABLE IS TO BE INSTALLED SHALL BE BUSHED WITH APPROVED THREADED BUSHINGS BEFORE INSTALLATION OF THE WIRE OR CABLE.

ALL METALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT TO BE INSTALLED SHALL BE CAPPED WITH THREADED PROTECTIVE CAPS, AS APPROVED BY THE ENGINEER.

ALL NONMETALLIC CONDUIT SHALL BE CAPPED OR PLUGGED IMMEDIATELY AFTER INSTALLATION AND SHALL REMAIN CAPPED OR PLUGGED UNTIL WIRE/CABLES ARE INSTALLED.

NONMETALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

BENDING OF PVC ELECTRICAL CONDUIT SHALL BE ACCOMPLISHED BY USING A BLANKET OR EMERSION TYPE TANK DESIGNED FOR THE PURPOSE OF BENDING PVC ELECTRICAL CONDUIT.

ALL CUT ENDS SHALL BE TRIMMED INSIDE AND OUTSIDE TO REMOVE ALL ROUGH EDGES ON NONMETALLIC CONDUIT. (SEE NEC 347.5)

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY U.L. LISTED ADAPTER FITTINGS SHALL BE USED.

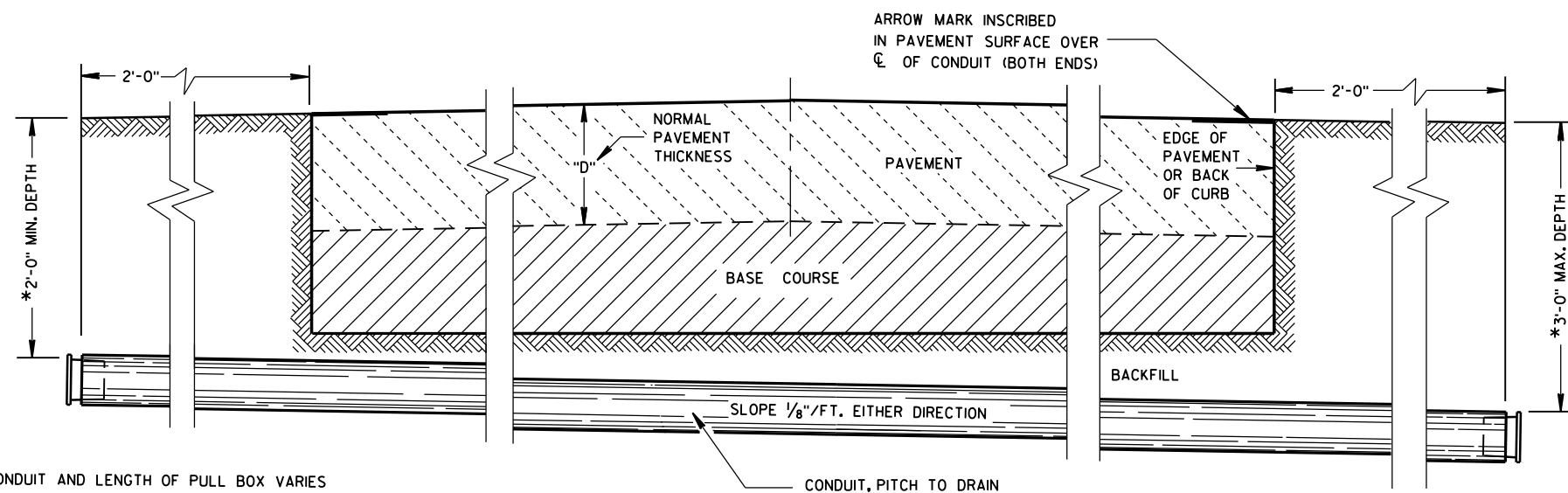
PRIOR TO CONDUIT ACCEPTANCE, CONDUIT CAPS OR PLUGS SHALL BE REMOVED, AND THE CAPS, PLUGS AND CONDUIT ENDS SHALL BE THOROUGHLY CLEANED AND THEN THE CAPS OR PLUGS REINSTALLED TO ENSURE THAT THE CAPS OR PLUGS CAN BE EASILY REMOVED IN THE FUTURE.

ALL CONDUIT BEING FURNISHED AND INSTALLED SHALL HAVE THE U.L. LABEL FIRMLY ATTACHED.

CONDUIT RUNS SHALL BE THE SAME SIZE OF CONDUIT FROM ONE END TO THE OTHER (FROM PULL BOX TO PULL BOX-OR-JUNCTION BOX TO JUNCTION BOX-OR-BASE TO BASE, ETC.).

TRACER WIRE SHALL BE INSTALLED AS STATED IN THE STANDARD SPECIFICATION, ITEM 652.3.1.1.

ALL CONDUIT RUNS SHALL BE STRAIGHT (WITHOUT BENDS) FROM PULL BOX TO PULL BOX, PULL BOX TO BASE AND BASE TO BASE AS SHOWN ON THE PLANS.



*DEPTH OF CONDUIT AND LENGTH OF PULL BOX VARIES WITH HEIGHT OF CURB USED. ALSO SEE PULL BOX S.D.D. 9B4

SIDE ELEVATION
DETAIL FOR CONDUIT UNDER PAVED HIGHWAYS

CONDUIT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June, 2015 /S/ Ahmet Demirbilek
DATE STATE ELECTRICAL ENGINEER
FHWA

TABLE OF NOMINAL DIMENSIONS AND WEIGHTS

DIMENSION IN INCHES		CORRUGATED STEEL PIPE								
PIPE DIAMETER (INSIDE)	A	12	12	12	18	18	18	24	24	24
PIPE LENGTH **	B	24	30	36	24	30	36	36	42	48
WALL THICKNESS	C	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064
COVER	D	10 1/4	10 1/4	10 1/4	16 1/4	16 1/4	16 1/4	22 1/4	22 1/4	22 1/4
FRAME	E	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2	26 1/2	26 1/2	26 1/2
FRAME	F	8 1/2	8 1/2	8 1/2	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2
FRAME	G	11 1/2	11 1/2	11 1/2	17 1/2	17 1/2	17 1/2	23 1/2	23 1/2	23 1/2
WEIGHT IN POUNDS *										
FRAME AND COVER		60	60	60	110	110	110	155	155	155

* THE ACTUAL WEIGHT OF THE MANHOLE FRAME AND COVER MAY VARY WITHIN 5 PERCENT PLUS OR MINUS OF THE WEIGHTS SHOWN.

** NORMALLY USED LENGTHS. THE PROJECT ENGINEER SHALL DETERMINE IF PIPE LENGTHS, OTHER THAN THOSE SPECIFIED, SHALL BE USED, TO A MAXIMUM OF 48" (CONTINUOUS LENGTH, NON-SPLICED). THE ADDITIONAL LENGTH SHALL BE INCIDENTAL TO THE PULL BOX BID PRICE.

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL FRAMES AND COVERS SHALL BE HEAVY DUTY TYPE, SUITABLE FOR VEHICULAR TRAFFIC LOADS.

PULL BOXES LOCATED IN THE ROADWAYS SHALL HAVE LOCKING COVERS.

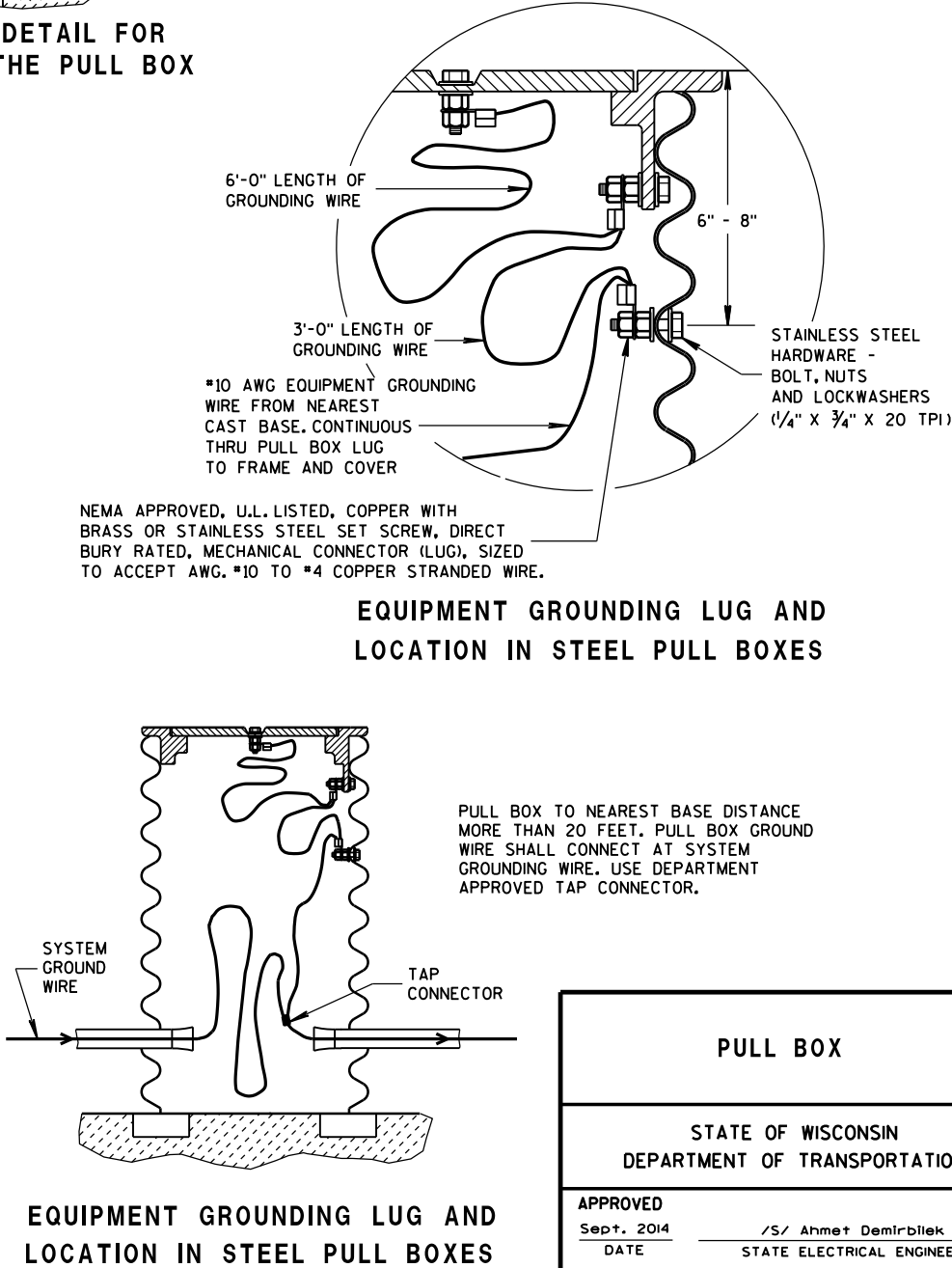
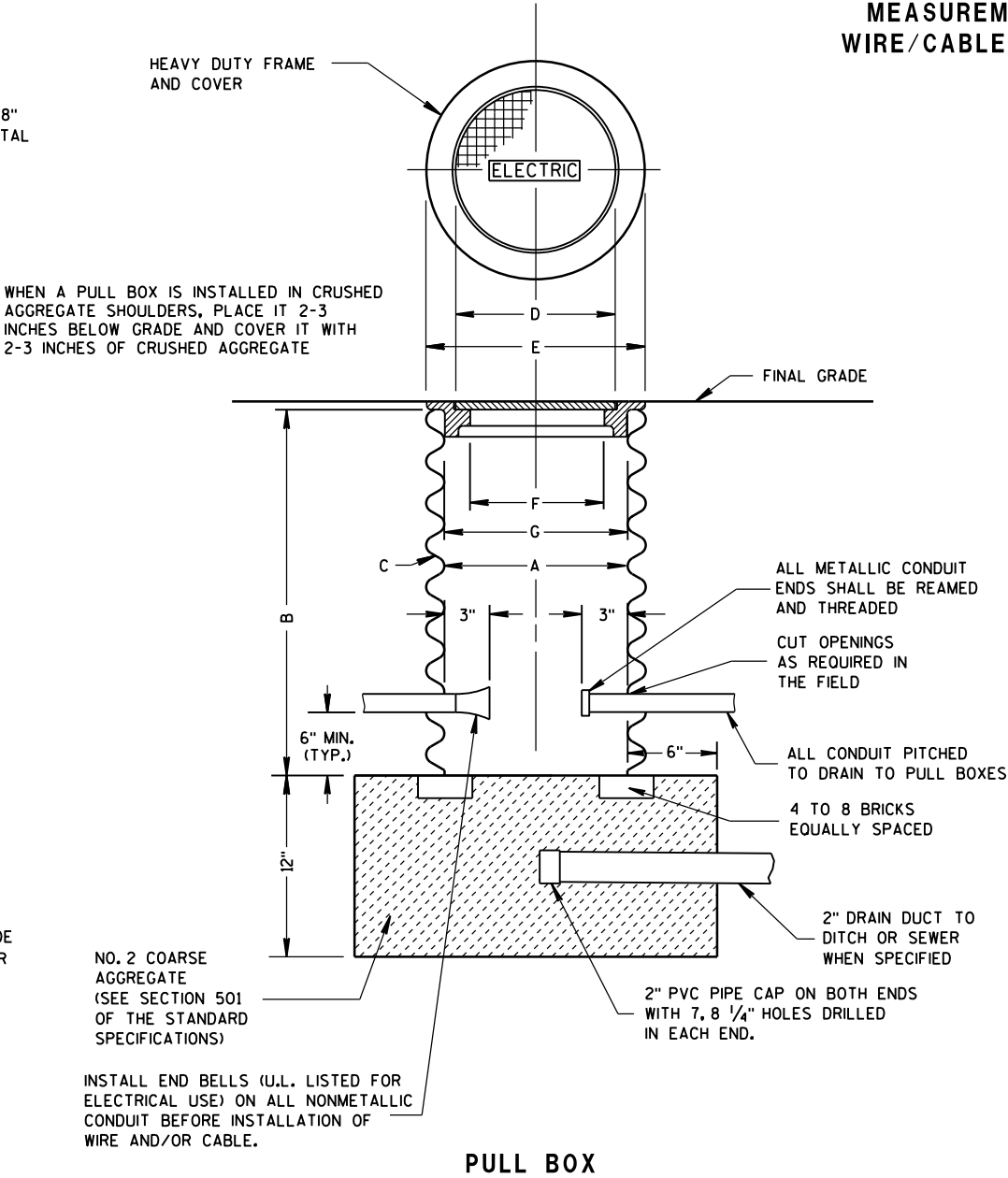
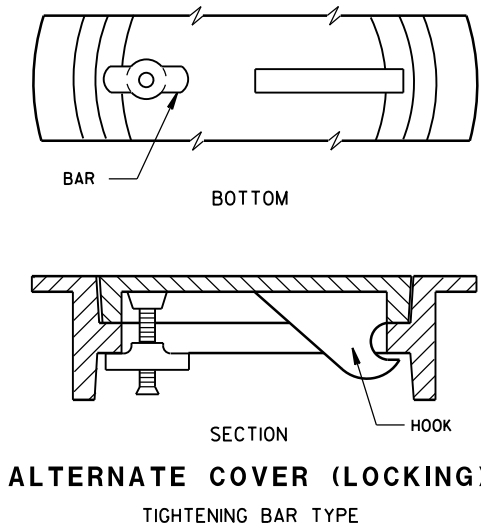
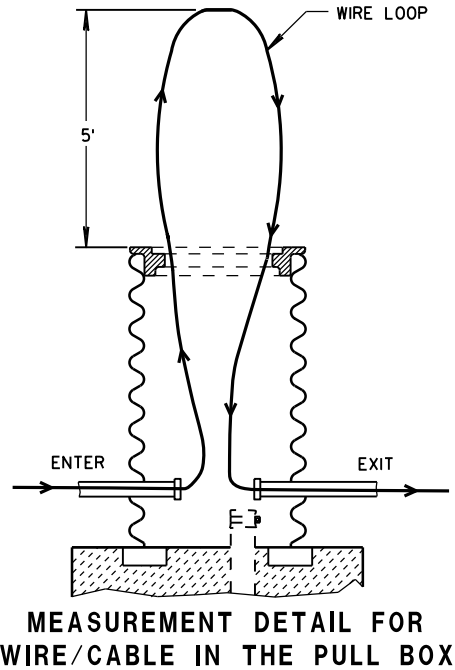
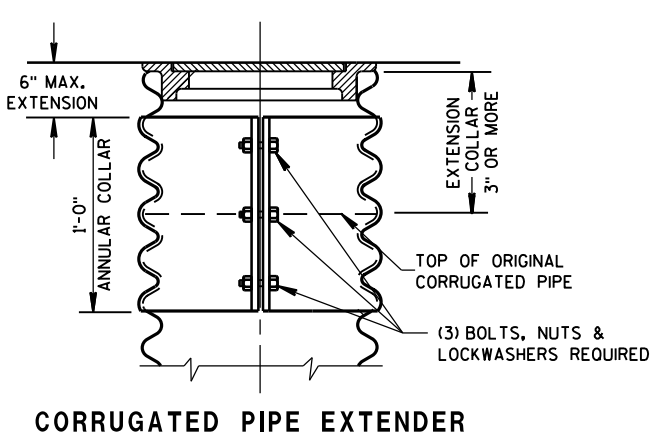
ENTRANCE HOLES INTO PULL BOXES SHALL BE CUT WITH A CIRCULAR HOLE SAW OR HYDRAULIC CONDUIT PUNCH. HOLE SIZE SHALL BE THE OUTSIDE DIAMETER OF THE CONDUIT THAT IS TO FIT IN THE OPENING PLUS NO MORE THAN 1/4".

THE CONTRACTOR SHALL NOT INSTALL WIRE IN ANY PULL BOX UNTIL ITS INSTALLATION HAS BEEN INSPECTED AND ACCEPTED BY THE ENGINEER.

GROUNDING LUGS (MECHANICAL CONNECTORS) SHALL BE U.L. LISTED AND APPROVED FOR USE WITH COPPER WIRE.

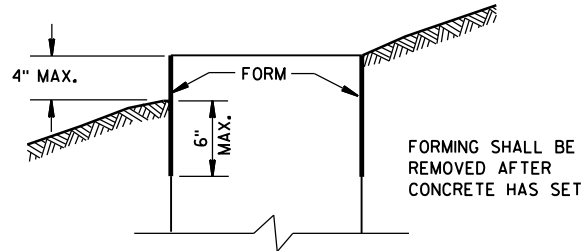
ALL METALLIC CONDUIT IN WHICH WIRE AND/OR CABLE IS TO BE INSTALLED, SHALL BE BUSHED BEFORE INSTALLATION OF THE WIRE AND/OR CABLE.

WHEN PULL BOXES ARE INSTALLED FOR FUTURE USE, DO NOT INSTALL THE EQUIPMENT GROUNDING LUG. THE EQUIPMENT GROUNDING LUG, THE EQUIPMENT GROUNDING ELECTRODE AND THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE REQUIRED AND INSTALLED UNDER A FUTURE WIRING CONTRACT.



PULL BOX	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Sept. 2014 DATE	/S/ Ahmet Demirbilek STATE ELECTRICAL ENGINEER
FHWA	

FORM DEPTH SHALL BE NO MORE THAN 6" BELOW GRADE ON THE LOWER SIDE OF BASE



FORMING DETAIL

QUANTITY REQUIREMENTS	CONCRETE BASE TYPE		
	1	2	5 & 6
APPROX. CUBIC YARDS OF CONCRETE	0.40	0.57	0.40
LBS. OF HOOP BAR STEEL	NONE	23	16
LBS. OF VERTICAL BAR STEEL	NONE	60	18

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

BASES SHALL BE EXCAVATED BY USE OF A CIRCULAR AUGER.

TOP SURFACES OF CONCRETE BASES SHALL BE TROWEL FINISHED SMOOTH AND LEVEL.

CONDUIT SIZES AND LOCATIONS SHALL BE AS SHOWN ON THE PLANS.

THE FINAL OR TERMINATING CONCRETE BASE IN A CONDUIT RUN SHALL HAVE A 6" EXIT STUB INSTALLED FOR FUTURE CABLING USE. THE EXIT STUB SHALL BE SIZED AS USED THROUGHOUT THE CONDUIT RUN AS SHOWN AT THE ENTRANCE OF THE BASE.

MINIMUM BENDING RADIUS OF CONDUIT IS EQUAL TO 6 X THE DIAMETER.

CONDUIT HEIGHT ABOVE CONCRETE BASES SHALL BE 1 INCH. ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED.

ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

GENERAL NOTES (CONTINUED)

BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF CONCRETE BASES BEFORE INSTALLATION OF CABLE OR WIRE.

ENDS OF CONDUIT INSTALLED BELOW GRADE FOR FUTURE USE SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC.

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U.L. LISTED FOR ELECTRICAL USE, SHALL BE USED.

IF A BASE REQUIRES A DEEP FORM BECAUSE OF LOOSE DIRT OR FILL, THE FORM SHALL BE REMOVED BEFORE BACKFILLING AROUND THE BASE. BACKFILL SHALL BE TAMPED TIGHT AGAINST THE BARE CONCRETE BASE IN LAYERS OF 1 FOOT OR LESS.

A NO. 4 AWG, STRANDED COPPER EQUIPMENT GROUNDING CONDUCTOR SHALL BE EXOTHERMICALLY WELDED TO THE EQUIPMENT GROUNDING ELECTRODE (GROUND ROD) FOR TYPE 1, TYPE 2, TYPE 5, AND TYPE 6 BASES.

THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE FURNISHED AND INSTALLED TO ENTER THE BASE OF THE TYPE 2 AND TYPE 5 BASES THROUGH A 1 INCH CONDUIT INSTALLED FOR GROUNDING PURPOSES, LEAVING A 4 FOOT COIL OF WIRE ABOVE THE CONCRETE BASE. THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE NEATLY COILED AND THE COILS TIED TOGETHER.

ANCHOR RODS SHALL BE THREADED 12" IN LENGTH ON EACH END OF THE ROD. ANCHOR RODS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 654.2.1 OF THE STANDARD SPECIFICATIONS.

WASHERS AND LOCK WASHERS ARE REQUIRED ON ALL ANCHOR RODS.

WHEN ANCHOR RODS USING THE ALTERNATE "L" BEND ARE FURNISHED, THE 4" "L" BEND SHALL BE IN ADDITION TO THE SPECIFIED ANCHOR ROD BAR LENGTH. THE "L" BEND END SHALL NOT BE THREADED.

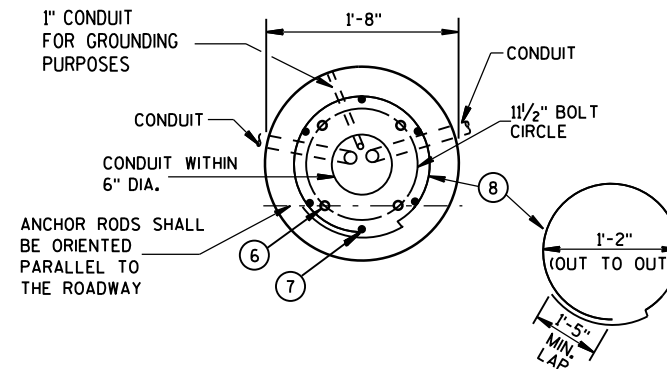
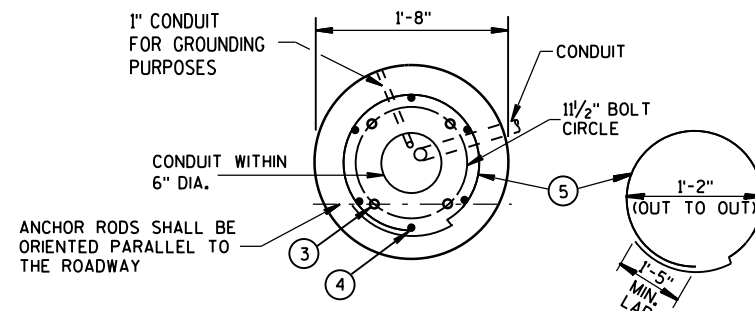
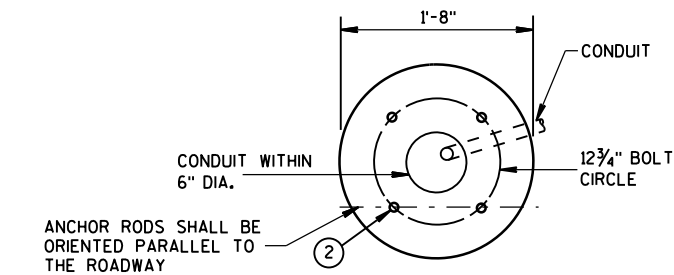
ANCHOR RODS SHALL BE INSTALLED WITH MISALIGNMENTS OF LESS THAN 1:40 FROM VERTICAL.

WELDING OF THE ANCHOR RODS TO THE CAGE IS UNACCEPTABLE. TIE WIRES SHALL BE USED.

BAR STEEL REINFORCEMENT SHALL BE COATED WITH POWDERED EPOXY RESIN IN ACCORDANCE WITH SECTION 505 OF THE STANDARD SPECIFICATIONS (LATEST EDITION).

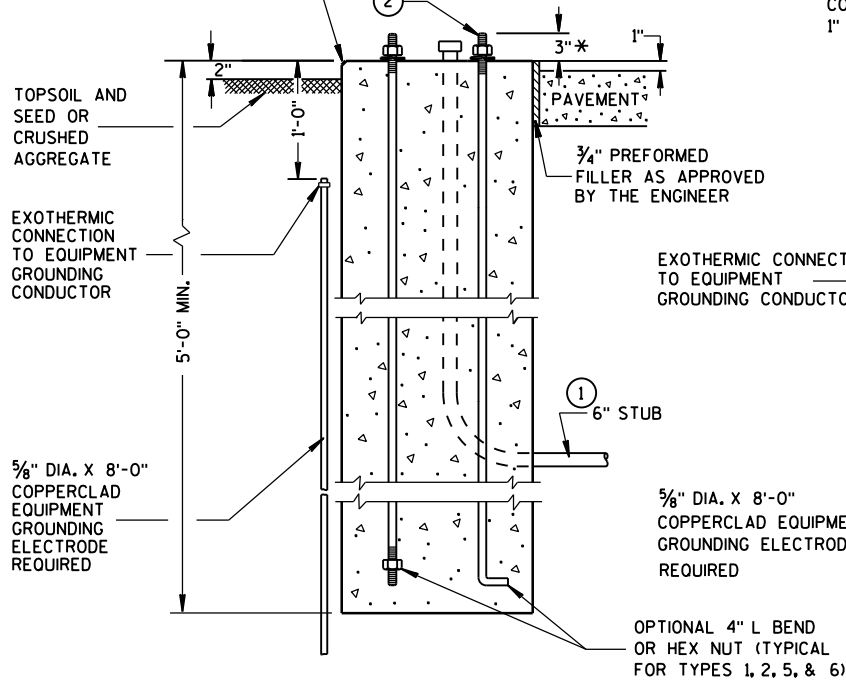
- 1 THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE AND INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES. THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE THAT IS NOT INSTALLED BELOW THE TRAVELED WAY SHALL BE 18 INCHES. THE MAXIMUM DEPTH OF ALL CONDUIT SHALL BE 36 INCHES EXCEPT WITH WRITTEN APPROVAL BY THE ENGINEER.

- 2 (4) 1" DIA. X 3'-6" ANCHOR RODS.
3 (4) 1" DIA. X 5'-0" ANCHOR RODS.
4 (6) NO. 6 X 6'-8" BAR STEEL REINFORCEMENT.
5 (7) NO. 4 X 5'-1" BAR STEEL REINFORCEMENT @ 1'-0" C-C.
6 (4) 1" DIA. X 3'-6" ANCHOR RODS.
7 (6) NO. 4 X 4'-8" BAR STEEL REINFORCEMENT.
8 (5) NO. 4 X 5'-1" BAR STEEL REINFORCEMENT @ 1'-0" C-C.

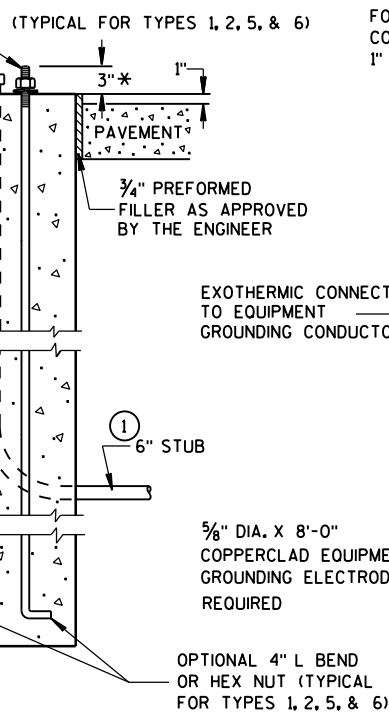


FORM ALL EXPOSED CONCRETE. PROVIDE 1" CHAMFER ALL AROUND

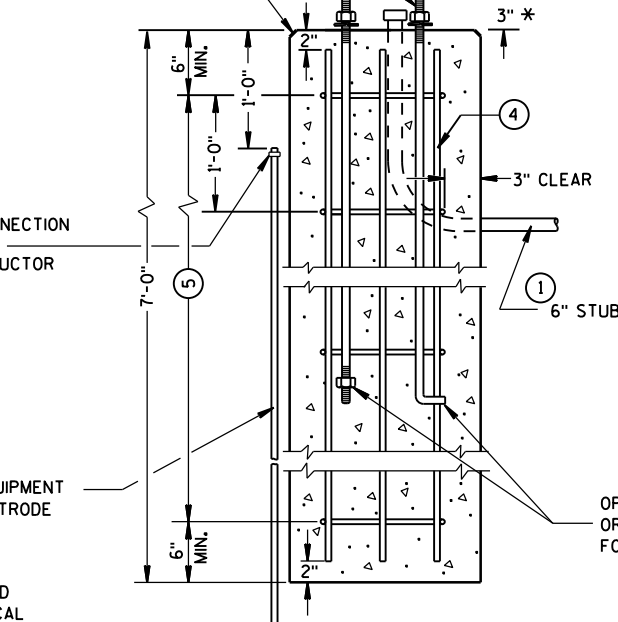
HALF SECTION IN UNPAVED AREA (TYPICAL FOR TYPES 1, 2, 5, & 6)



HALF SECTION IN PAVEMENT (TYPICAL FOR TYPES 1, 2, 5, & 6)



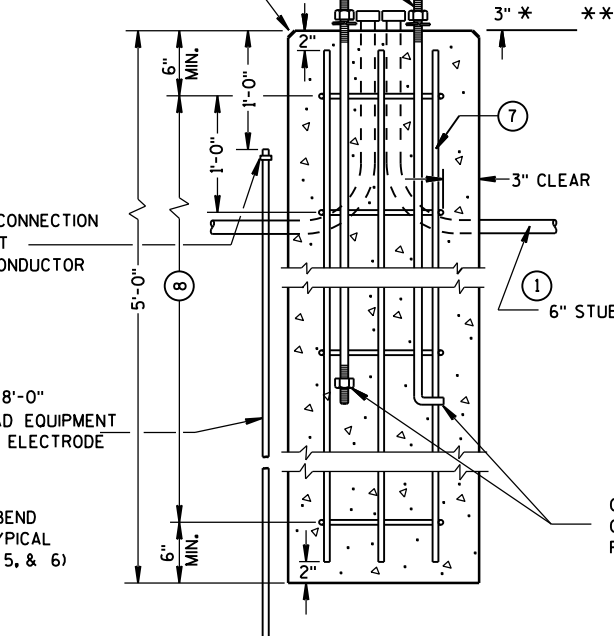
FORM ALL EXPOSED CONCRETE. PROVIDE 1" CHAMFER ALL AROUND



TYPE 2

CONCRETE BASES

FORM ALL EXPOSED CONCRETE. PROVIDE 1" CHAMFER ALL AROUND



TYPE 5 & 6

* ANY ANCHOR ROD PROJECTION SHORTER THAN 2 3/4" OR LONGER THAN 3 3/4" SHALL REQUIRE THE BASE TO BE REMOVED AND REPLACED AT THE CONTRACTORS EXPENSE.

** FOR NONBREAKAWAY INSTALLATIONS, 4 1/2" ± ANCHOR ROD PROJECTION WITH THE USE OF LEVELING NUTS. RODENT SCREEN REQUIRED.

CONCRETE BASES, TYPES 1, 2, 5, & 6

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

APPROVED

Sept. 2014
DATE

/S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER

FHWA

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

FOUR (4) BOLTS SHALL BE FURNISHED WITH EACH TRANSFORMER BASE. BOLTS SHALL BE 1" DIAMETER, 4" IN LENGTH, WITH WASHERS, LOCK WASHERS AND NUTS. BOLTS, NUTS AND WASHERS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 641.2.2 OF THE STANDARD SPECIFICATIONS.

LEVELING SHIMS, IF NEEDED, SHALL BE DESIGNED FOR THE PURPOSE AND USED UNDER CAST BASES WHEN PLUMBING POLES OR STANDARDS DURING INSTALLATION. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT ACCEPTABLE.

SHIM LENGTH SHALL BE LONG ENOUGH TO COMPLETELY COVER THE AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.

DOUBLE NUTTING IS NOT ACCEPTABLE FOR LEVELING OR MOUNTING PURPOSES.

A NEMA APPROVED, U.L. LISTED, COPPER WITH BRASS OR STAINLESS STEEL SET SCREW, DIRECT BURY RATED, MECHANICAL CONNECTOR (LUG), SIZED TO ACCEPT AWG. #10 TO #4 COPPER STRANDED WIRE SHALL BE FURNISHED AND INSTALLED IN THE PEDESTAL AND TRANSFORMER BASES.

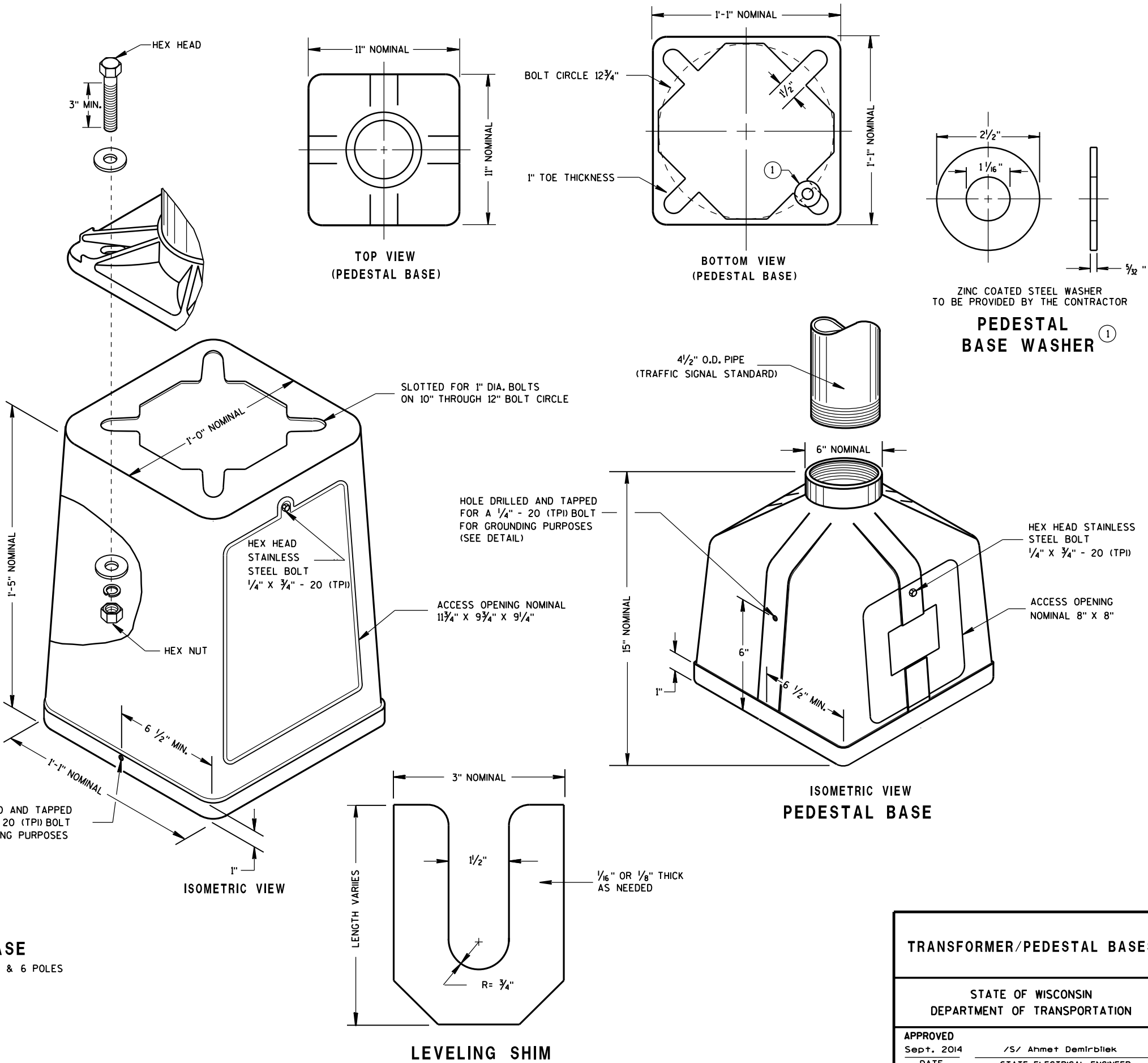
THE MECHANICAL CONNECTOR SHALL BE INSTALLED USING A 1/4" - 20 (TPI) STAINLESS STEEL HEX HEAD BOLT OF SUFFICIENT LENGTH TO FIRMLY ATTACH THE LUG TO THE BASE.

SHOULD THE MANNER OF ATTACHMENT OF THE LUG REQUIRE WASHERS, HEX NUTS, LOCK WASHER - THEY SHALL BE STAINLESS STEEL AS IS THE BOLT. THE MANNER OF ATTACHMENT SHALL NOT BLOCK ACCESSIBILITY TO WIRE PLACEMENT IN THE CONNECTOR.

PEDESTAL BASE COLLAR THREADING SHALL BE TAPERED AND IN ACCORDANCE WITH NATIONAL PIPE THREADING DIMENSIONS.

BASE COLLAR THREADING SHALL EXTEND INTO THE BASE COLLAR WITH SUFFICIENT DEPTH TO ACCEPT THE INSTALLATION OF TRAFFIC SIGNAL STANDARDS TO A DEPTH OF 1/2", THEN TIGHTENING TO A POINT OF BEING IMMOVABLE.

THE ACCESS DOOR SHALL BE OF THE SAME MATERIAL AS THE BASE.



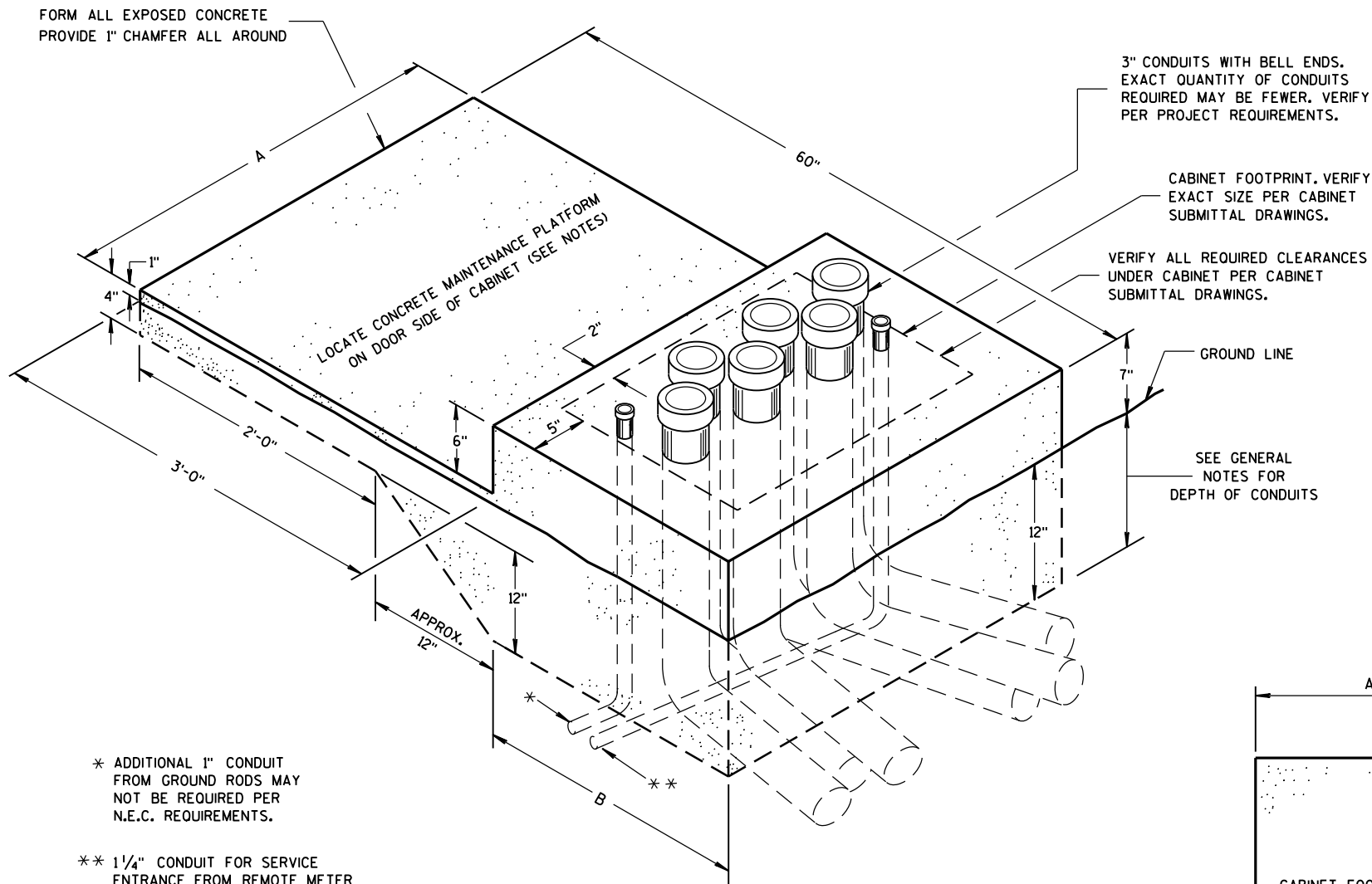
TYPICAL MECHANICAL
CONNECTOR LUG
TO BE FURNISHED WITH EACH BASE

TRANSFORMER BASE
INTENDED FOR USE WITH TYPE 2, 3, 4, 5 & 6 POLES

TRANSFORMER/PEDESTAL BASES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
Sept. 2014 /S/ Ahmet Demirbilek
DATE STATE ELECTRICAL ENGINEER
FHWA

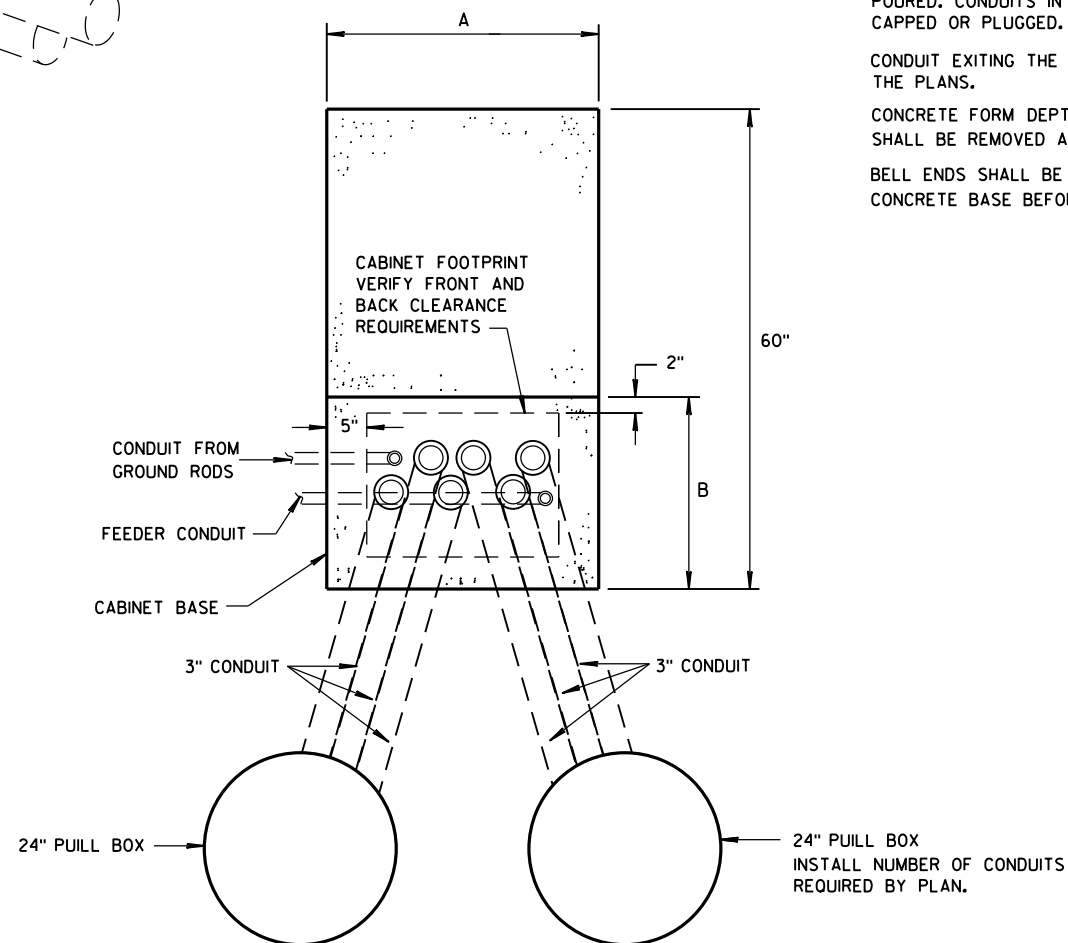


* ADDITIONAL 1" CONDUIT FROM GROUND RODS MAY NOT BE REQUIRED PER N.E.C. REQUIREMENTS.

** 1 1/4" CONDUIT FOR SERVICE ENTRANCE FROM REMOTE METER BREAKER PEDESTAL PER PROJECT REQUIREMENTS. VERIFY LOCATION OF CONDUIT DEPENDENT UPON LOCATION OF INCOMING FEEDER AND FOR EASE OF CONNECTION TO LOAD CENTER.

ISOMETRIC VIEW
CONCRETE CONTROL
CABINET BASE, TYPE L
(C.Y. CONCRETE = APPROX. 0.4)

CONCRETE BASE TYPE	CABINET WIDTH	DIMENSIONS		MAXIMUM 3" CONDUITS
		A	B	
L24	24"	34"	24"	4
L30	30"	40"	24"	6



PLAN VIEW
CONCRETE CONTROL CABINET BASE, TYPE L

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

INSTALL FOUR STAINLESS STEEL APPROVED CONCRETE MASONRY ANCHORS TO ANCHOR THE CABINET BASES. THE ANCHORS SHALL BE LOCATED AS DIRECTED BY THE ENGINEER TO PROPERLY ANCHOR THE CONTROL CABINET TO THE BASE.

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U.L. LISTED FOR ELECTRICAL USE, SHALL BE USED.

CONDUIT HEIGHT ABOVE THE CONCRETE BASE SHALL BE 1 INCH.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

CONTROL CABINET BASE TOP SURFACE SHALL BE TROWEL FINISHED SMOOTH AND LEVEL.

MAINTENANCE PLATFORM SHALL BE FLOAT OR BROOM FINISHED AND BE LEVEL.

MAINTENANCE PLATFORMS ARE NOT REQUIRED WHEN THE SURROUNDING AREA IS PAVED.

MINIMUM BENDING RADIUS OF CONDUIT = 6 X THE DIAMETER.

ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED.

CAP ALL BELOW GRADE METALLIC CONDUIT ENDS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED.

PLUG ALL BELOW GRADE NONMETALLIC CONDUIT ENDS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED.

ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

CONDUIT EXITING THE CONCRETE BASE SHALL TERMINATE IN PULL BOXES AS SHOWN ON THE PLANS.

CONCRETE FORM DEPTH BELOW FINISHED GRADE SHALL BE 6" MAXIMUM. CONCRETE FORMS SHALL BE REMOVED AFTER CONCRETE HAS SET.

BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF THE CONCRETE BASE BEFORE INSTALLATION OF CABLE OR WIRE.

CONCRETE CONTROL
CABINET BASE, TYPE L

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

Nov. 2014

DATE

FHWA

/S/ Thomas Gorring
STATE LIGHTING ENGINEER FOR HWYS

FRONT INTERIOR
ELEVATION

SIDE VIEW

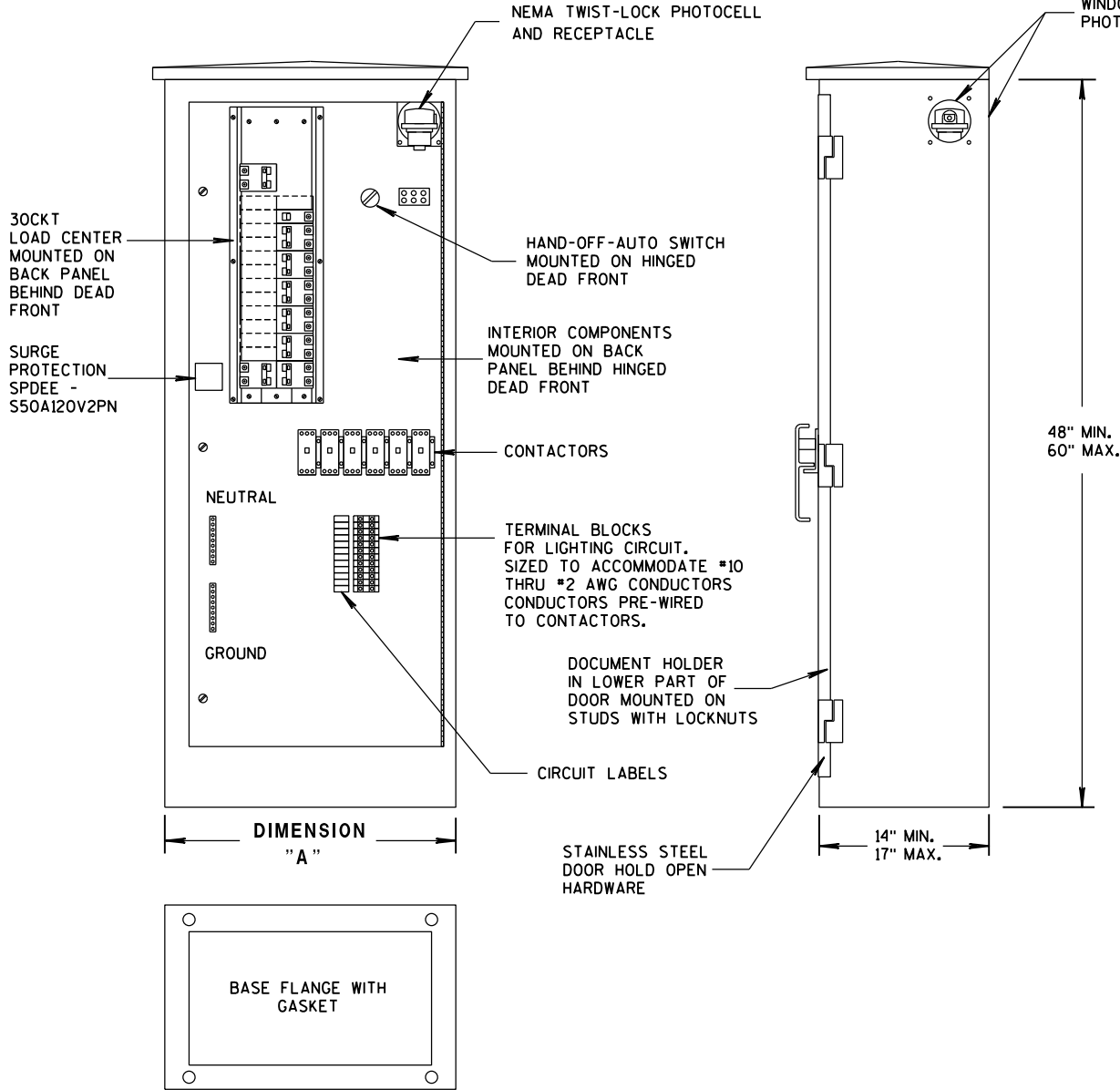


TABLE OF DIMENSIONS (INCHES)		
CONCRETE BASE TYPE	CABINET WIDTH	DIMENSION "A"
L24	24"	24"
L30	30"	30"

LIGHTING CONTROL CABINET

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

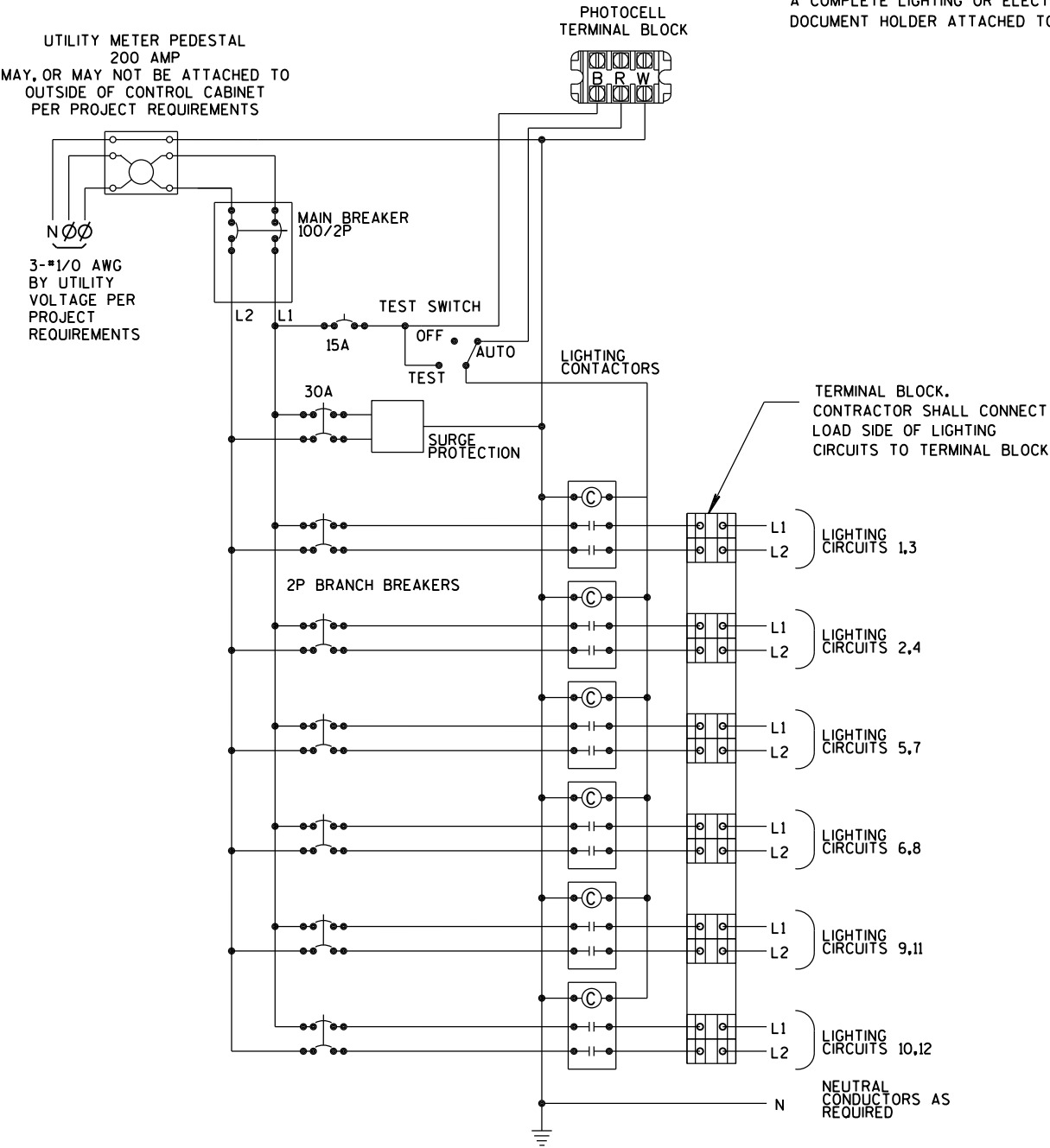
ALL INTERNAL ELECTRICAL COMPONENTS WILL BE PRE-WIRED BY THE CABINET FABRICATOR.

ALL CONDUIT ENTRIES SHALL BE SEALED WITH AN APPROPRIATE DUCT SEALING COMPOUND.

ORIENT PHOTOCELL AWAY FROM AMBIENT LIGHT SOURCES AND ONCOMING TRAFFIC HEADLIGHTS.

THE CONTRACTOR SHALL TOUCH UP ANY DAMAGE TO THE ANODIZED FINISH CAUSED BY THE INSTALLATION PROCESS. COLOR MATCH PAINT SHALL BE USED.

A COMPLETE LIGHTING OR ELECTRICAL PLAN SHALL BE SECURELY PLACED IN THE DOCUMENT HOLDER ATTACHED TO THE DOOR.



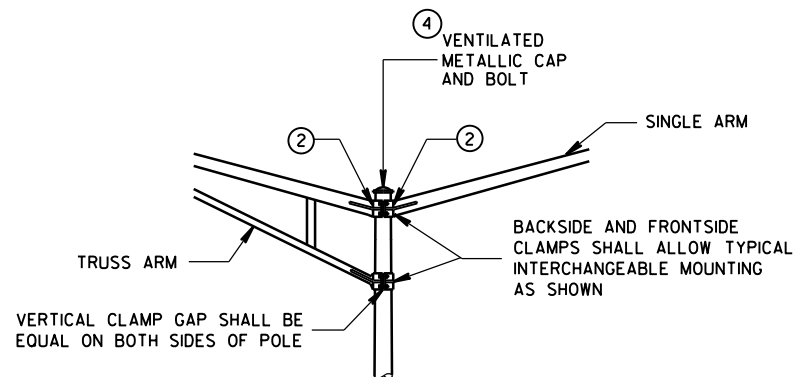
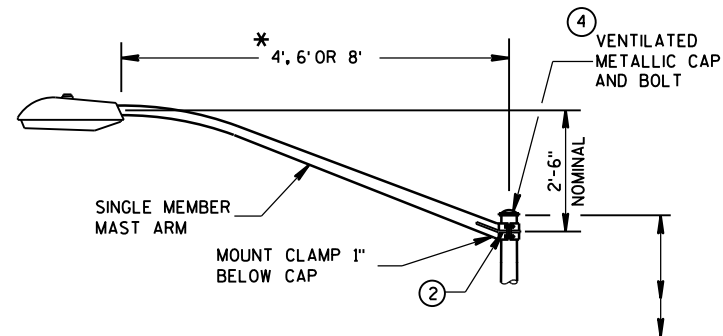
CONTROL CABINET SCHEMATIC

LIGHTING CONTROL CABINET

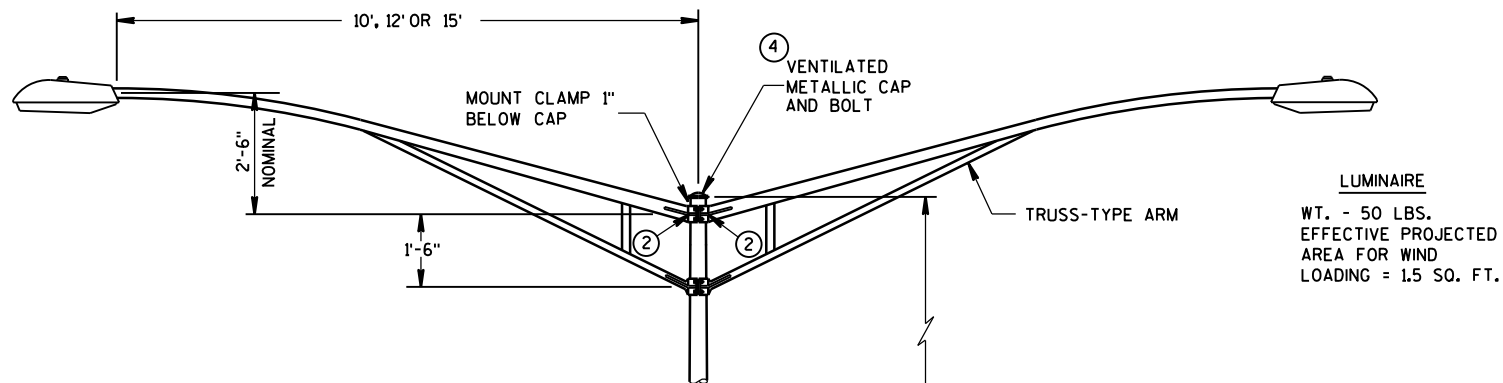
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2014 /S/ Thomas Goring
DATE STATE LIGHTING ENGINEER FOR HWYS.
FHWA

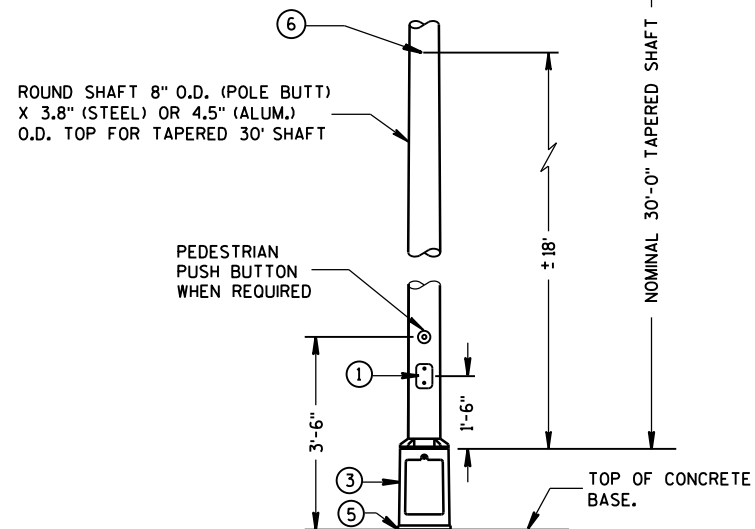
* RISE FOR 4' ARM SHALL BE 2'-0".



INTERCHANGEABLE MOUNTING DETAIL



LUMINAIRE
WT. - 50 LBS.
EFFECTIVE PROJECTED
AREA FOR WIND
LOADING = 1.5 SQ. FT.



TYPE 5 POLE MOUNTING CONFIGURATION
(MAXIMUM LOAD)
LIGHTING ONLY

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL TYPE 5 POLE MOUNTINGS SHALL BE DESIGNED TO INCLUDE TWIN 15' ARMS WITH LUMINAIRES.

POLES SHALL BE GALVANIZED STEEL OR ALUMINUM, AS CALLED FOR IN THE CONTRACT.

TYPE 5 ALUMINUM POLES SHALL BE CONSTRUCTED OF 6063-T6 ALUMINUM ALLOY. SLEEVING INSIDE THE POLE IS NOT ACCEPTABLE.

THE TYPE 5 ALUMINUM POLES SHALL HAVE A MINIMUM WALL THICKNESS OF 0.188".

TYPE 5 STEEL POLES SHALL HAVE A MINIMUM WALL THICKNESS OF U.S. STANDARD 11 GAGE (.1196").

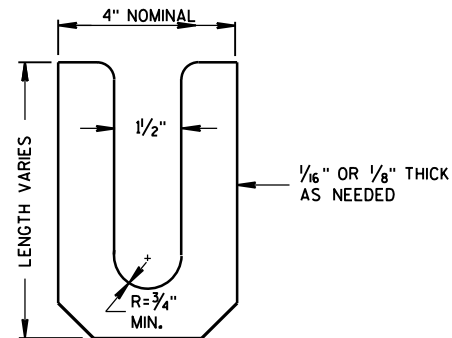
THE SLIPFITTER END OF THE LUMINAIRE MAST ARM SHALL BE A NOMINAL $2\frac{3}{8}$ INCHES IN OUTSIDE DIAMETER. THE STRAIGHT PORTION OF THE SLIPFITTER END OF THE LUMINAIRE ARM SHALL BE A NOMINAL 12 INCHES IN LENGTH.

WHEN TRANSFORMER BASES ARE USED, WIRE CONECTIONS SHALL BE MADE IN THE TRANSFORMER BASE.

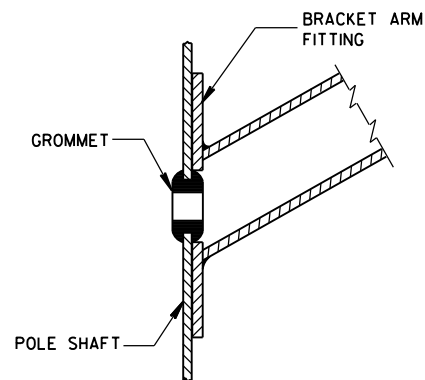
- ① 4" x 6" REINFORCED HANDHOLE & COVER ASSEMBLY WITH 2 (TWO) $\frac{1}{4}$ " x $\frac{3}{4}$ " - 20 TPI HEX HEAD STAINLESS STEEL BOLTS.
- ② GROMMETS, 1" CHASE NIPPLES OR 1" CLOSE CONDUIT NIPPLES WITH BUSHINGS SHALL BE PROVIDED FOR $1\frac{1}{8}$ " HOLE IN POLE SHAFT FOR WIRING.
- ③ CAST ALUMINUM TRANSFORMER BASE, WHEN REQUIRED.
- ④ FURNISH AND INSTALL VENTILATED, CAST, METALLIC (ALUMINUM ALLOY) CAPS. FASTEN CAPS WITH ONE (1) $\frac{1}{4}$ " x $\frac{3}{4}$ " - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.
- ⑤ SHIMMING, IF NEEDED, SHALL BE LOCATED BETWEEN THE CONCRETE FOUNDATION AND THE TRANSFORMER BASE.
- ⑥ INTERNAL DUMBBELL-TYPE VIBRATION DAMPER.

POLE MONTINGS FOR
LIGHTING UNITS, TYPE 5
(30 FEET)

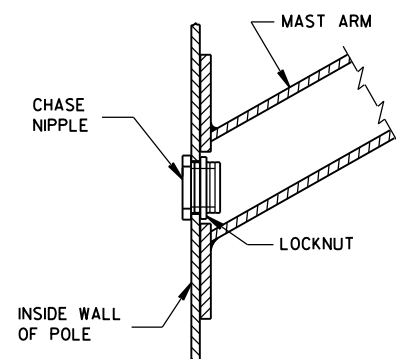
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



LEVELING SHIM
SHALL BE ALUMINUM



TYPICAL APPLICATION OF GROMMET IN POLE SHAFT



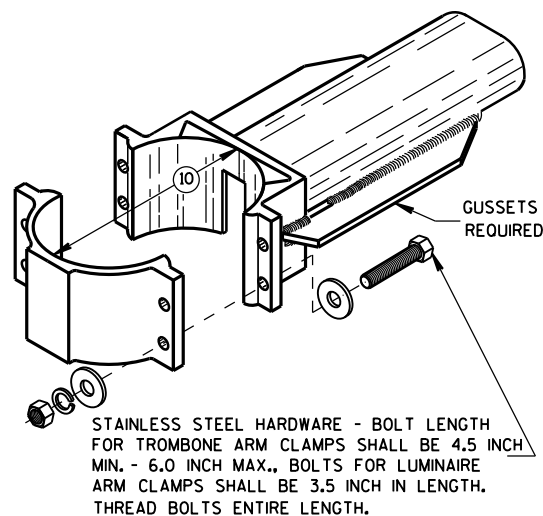
TYPICAL APPLICATION OF CHASE NIPPLE IN POLE SHAFT

GENERAL NOTES

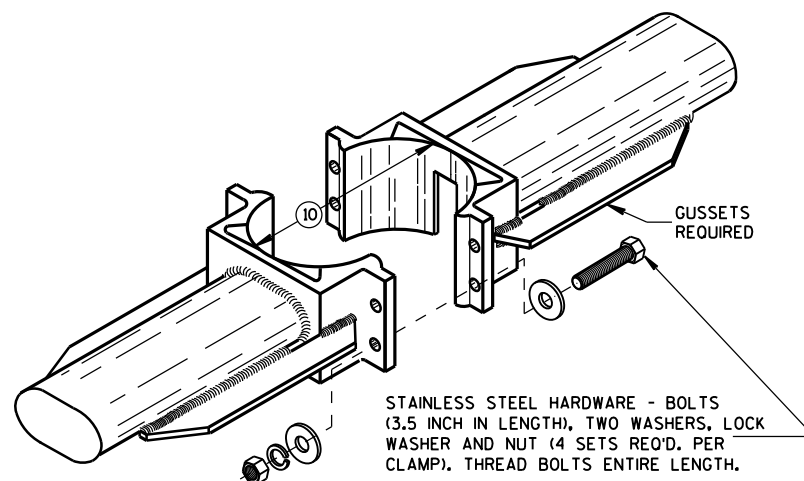
CLAMP BOLT-NUT TIGHTENING TORQUE SHALL BE INDICATED BY INDENT STAMPING (1/2 INCH NUMERALS AND LETTERS) OR WEATHERPROOF PRINTING ON THE INSIDE OF THE CLAMP THAT IS WELDED TO THE ARM MEMBER.

- ⑩ 4.5" I.D. FOR LUMINAIRE MAST ARM CLAMP.
6.625" I.D. FOR TROMBONE MAST ARM CLAMP.
- ⑪ INDIVIDUAL BASE PLATE ANCHOR ROD COVERS. (4 REQUIRED)
- ⑫ BASE PLATE SLOTTED TO ACCEPT 11" THROUGH 12" BOLT
CIRCLE USING 1" DIAMETER ANCHOR RODS.
- ⑬ LEVELING SHIMS, DESIGNED FOR THE PURPOSE, SHALL BE USED WHEN PLUMBING
POLES. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT
ACCEPTABLE. LEVELING SHIMS SHALL BE USED ONLY BETWEEN THE TOP OF THE
CONCRETE BASE AND A METALLIC BASE PLATE.

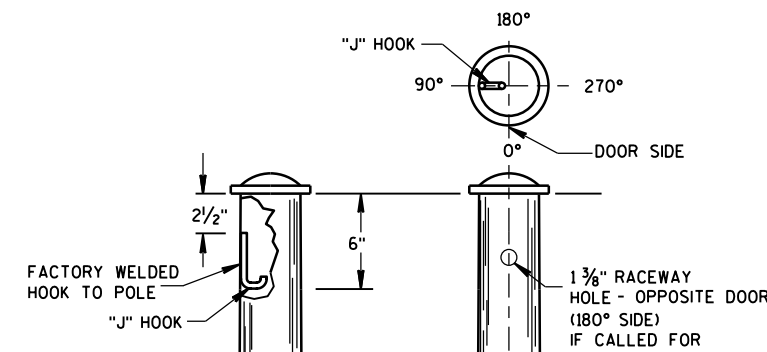
SHIMS SHALL BE LONG ENOUGH AND WIDE ENOUGH TO COMPLETELY COVER THE
AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.



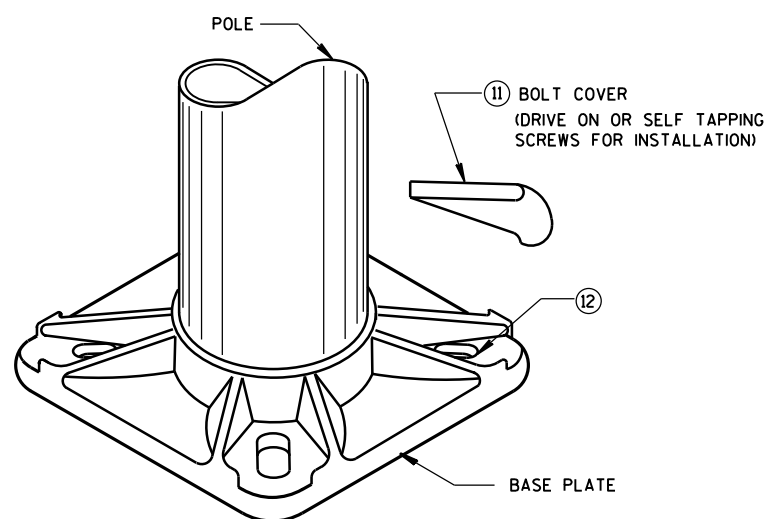
TYPICAL TROMBONE MAST ARM AND SINGLE LUMINAIRE MAST ARM MOUNTING CLAMP



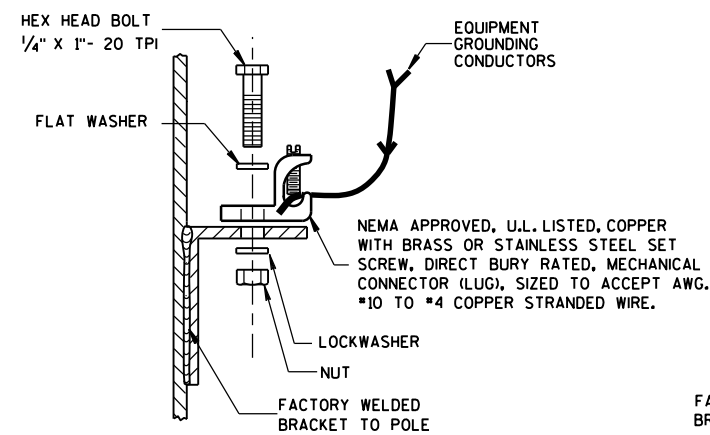
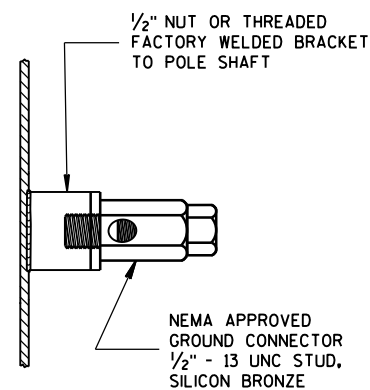
TYPICAL LUMINAIRE MAST ARM (DOUBLE) MOUNTING BRACKETS



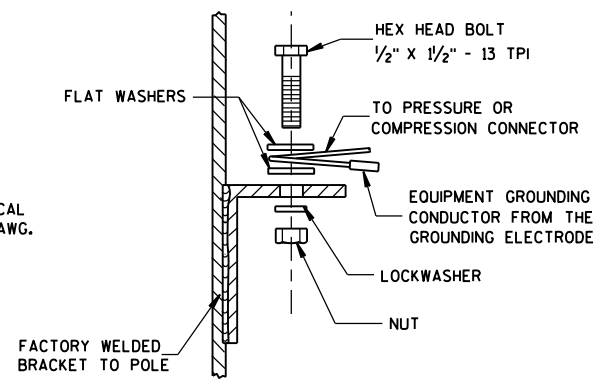
TYPICAL "J" HOOK LOCATION



BASE PLATE



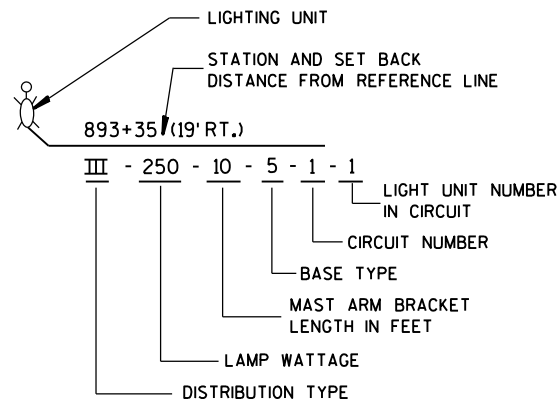
TYPICAL GROUNDING CONNECTIONS
NUT, BOLT AND WASHERS SHALL
BE STAINLESS STEEL



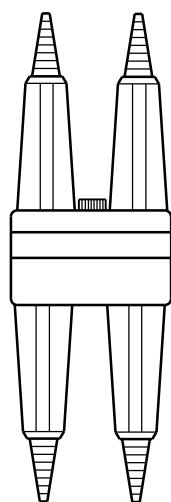
HARDWARE DETAILS FOR POLE MOUNTINGS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

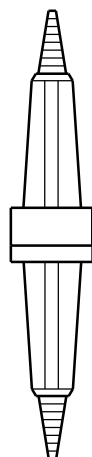
APPROVED
Feb. 2015
DATE /S/ Ahmet Demirbilek
STATE ELECTRICAL ENGINEER
FHWA



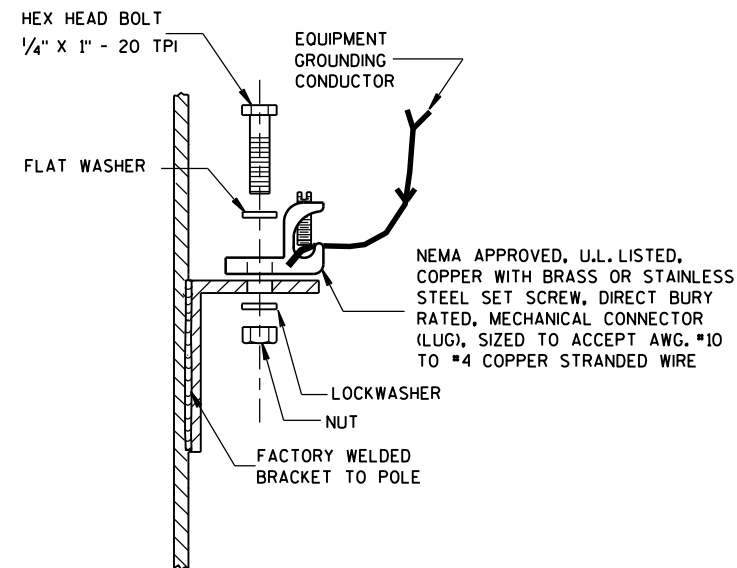
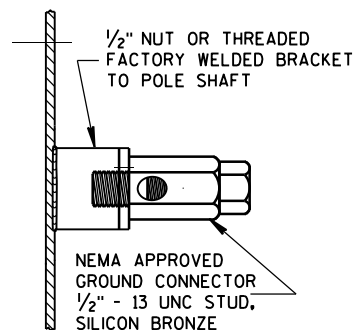
**LIGHTING UNIT CODE
(TYPICAL)**



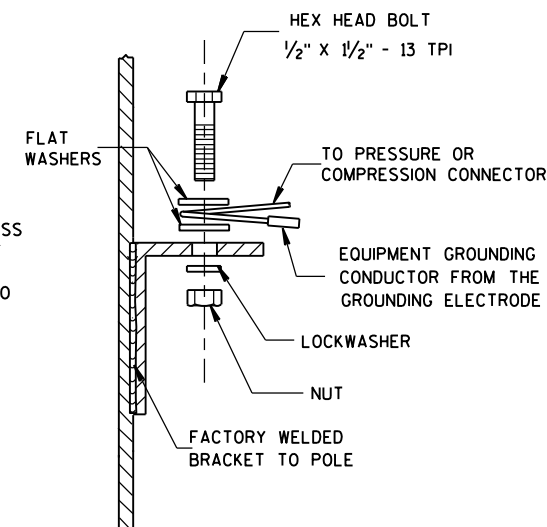
**DETAIL "A"
BREAKAWY
DOUBLE POLE WITH
WATERPROOF
INSULATING BOOT**



**DETAIL "B"
BREAKAWY
SINGLE POLE WITH
WATERPROOF
INSULATING BOOT**



TYPICAL GROUNDING CONNECTIONS
NUT, BOLT, WASHERS AND LOCKWASHERS SHALL BE STAINLESS STEEL



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.
THE EQUIPMENT GROUNDING CONNECTOR SHALL BE TAPED WITH 3 WRAPS (MINIMUM) OF APPROVED RUBBER TAPE AND THEN 3 WRAPS (MINIMUM) OF APPROVED VINYL TAPE TO COVER SHARP WIRE ENDS AFTER THE CONNECTION IS COMPLETED.
WHEN TRANSFORMER BASES ARE USED, ALL WIRING CONNECTIONS SHALL OCCUR WITHIN THE TRANSFORMER BASES.

ADDITIONAL CONDUCTORS
AND FUSE FOR TWIN
LIGHTING UNITS

EQUIPMENT GROUNDING
CONDUCTOR(S) TO LUMINAIRE(S)

APPROVED MECHANICAL TYPE
CONNECTOR FOR EQUIPMENT
GROUNDING CONDUCTORS.
COMPRESSION, CRIMP OR
WIRE NUT CONNECTORS ARE
NOT ALLOWED.

TYPICAL GROUNDING CONNECTION -
STAINLESS STEEL BOLT,
NUT AND WASHERS
1/2" X 1/2" - 13 TPI

AWG #4 (MIN.) BARE EQUIPMENT
GROUNDING CONDUCTOR.
NOTE: THIS WIRE SHALL BE
CONTINUOUS WITHOUT SPLICES
FROM THE GROUNDING ELECTRODE
TO THE EQUIPMENT GROUNDING
CONDUCTOR SPICE CONNECTOR.

INSULATED EQUIPMENT GROUNDING
CONDUCTORS FROM SYSTEM RACEWAY

EXOTHERMICALLY WELDED
TO GROUNDING ELECTRODE

CONDUCTORS TO
LUMINAIRES SHALL BE #12 AWG,
COPPER STRANDED, U.S.E. RATED,
XLP INSULATED. SINGLE
LIGHTING UNIT SHOWN

CIRCUIT TAGS, BOTH SIDES
OF ALL FUSES (TYPICAL)

IN LINE SINGLE POLE FUSE ASSEMBLY.
600 VAC, WITH 5 AMP FAST ACTING
FUSE (SEE DETAIL "B")
TAPE AND VARNISH
CRIMPED END FERRULES

HANDHOLE & COVER

18" PIGTAIL BETWEEN
CONNECTOR AND FUSEHOLDER

APPROVED INSULATED MULTITAP
TERMINAL BLOCK TYPE CONNECTORS.
COMPRESSION, CRIMP OR WIRE NUT
CONNECTORS ARE NOT ALLOWED.

INSULATED UNGROUNDED CIRCUIT
CONDUCTORS FROM SYSTEM RACEWAY

ALTERNATE PHASE UNGROUNDED
CIRCUIT CONDUCTOR PASSING
THROUGH THIS POLE

TWIN LIGHTING UNITS REQUIRE
INDIVIDUAL SETS OF UNGROUNDED
CONDUCTORS AND FUSE ASSEMBLY.

AWG #4 (MIN.) BARE EQUIPMENT
GROUNDING CONDUCTOR.
NOTE: THIS WIRE SHALL BE
CONTINUOUS WITHOUT SPLICES
FROM THE GROUNDING ELECTRODE
TO THE EQUIPMENT GROUNDING
CONDUCTOR SPICE CONNECTOR.

EQUIPMENT GROUNDING
CONDUCTOR(S) TO LUMINAIRE(S)

TYPICAL GROUNDING CONNECTION -
STAINLESS STEEL BOLT,
NUT AND WASHERS
1/2" X 1/2" - 13 TPI

APPROVED MECHANICAL TYPE
CONNECTOR FOR EQUIPMENT
GROUNDING CONDUCTORS.
COMPRESSION, CRIMP OR
WIRE NUT CONNECTORS ARE
NOT ALLOWED.

INSULATED EQUIPMENT GROUNDING
CONDUCTORS FROM SYSTEM RACEWAY

EXOTHERMICALLY WELDED
TO GROUNDING ELECTRODE

CIRCUIT TAGS, BOTH SIDES
OF ALL FUSES (TYPICAL)

IN LINE FUSE ASSEMBLY
TWO POLE, 600 VAC,
WITH 5 AMP FAST ACTING
FUSE (SEE DETAIL "A")
TAPE AND VARNISH
CRIMPED END FERRULES

HANDHOLE & COVER

18" PIGTAIL BETWEEN
CONNECTORS AND FUSEHOLDERS

APPROVED INSULATED MULTITAP
TERMINAL BLOCK TYPE CONNECTORS.
COMPRESSION, CRIMP OR WIRE NUT
CONNECTORS ARE NOT ALLOWED.

INSULATED UNGROUNDED CIRCUIT
CONDUCTORS FROM SYSTEM RACEWAY

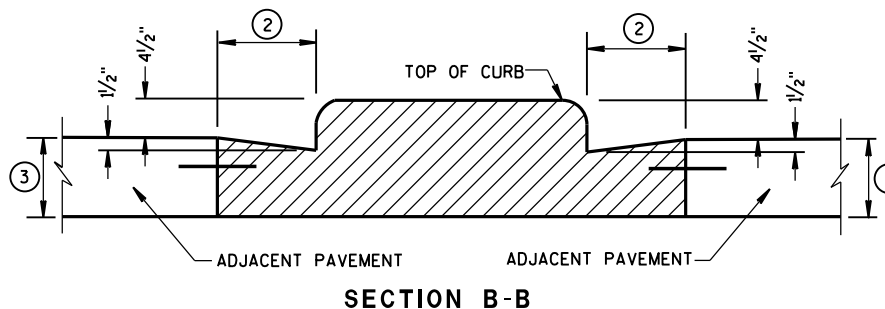
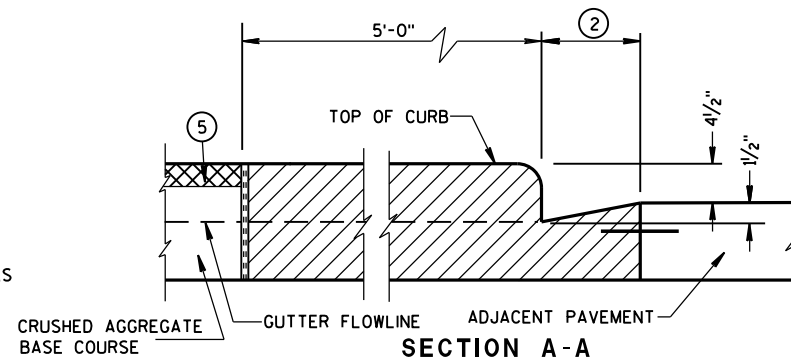
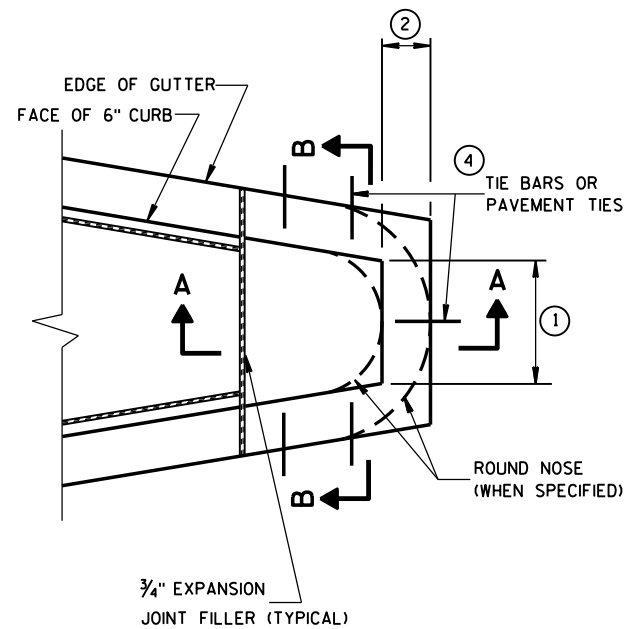
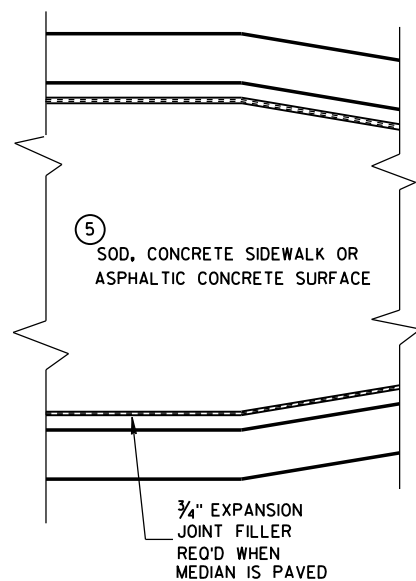
**3 WIRE - 120, 240 OR 480 VAC (UNGROUND CONDUCTOR)
WITH GROUNDED CONDUCTOR AND
WITH EQUIPMENT GROUNDING CONDUCTOR**

**2 WIRE - 240 OR 480 VAC (UNGROUND CONDUCTORS)
WITH EQUIPMENT GROUNDING CONDUCTOR**

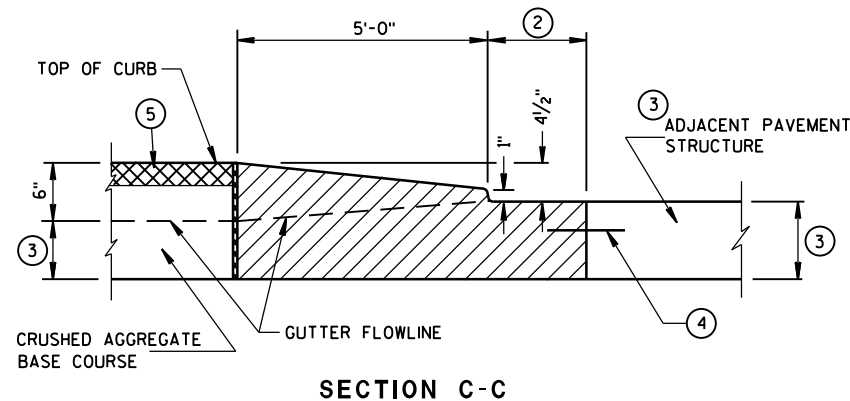
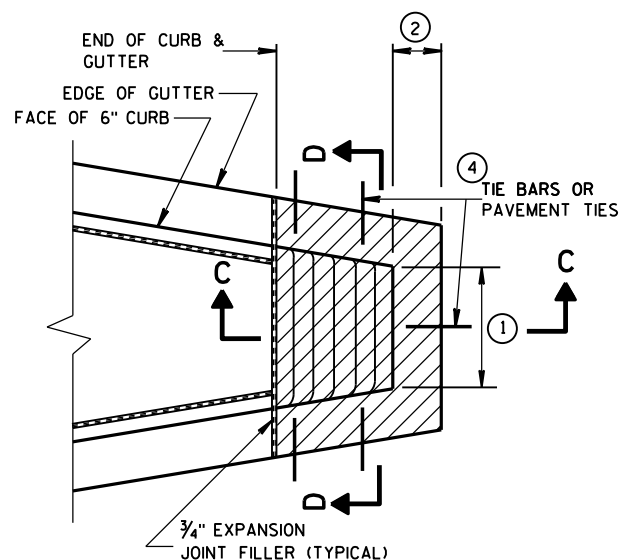
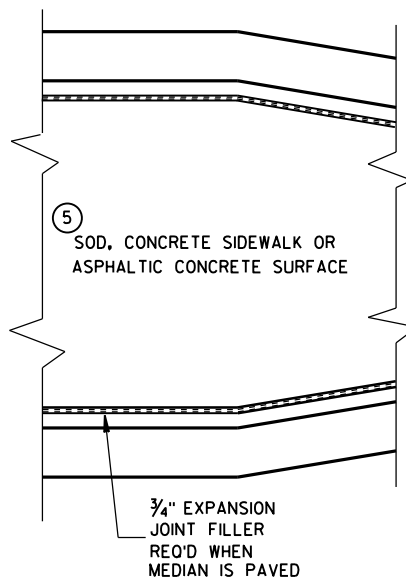
**NON-FREEWAY LIGHTING UNIT
POLE WIRING**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

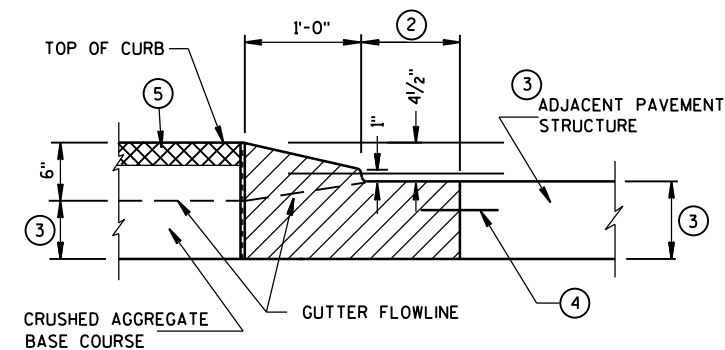
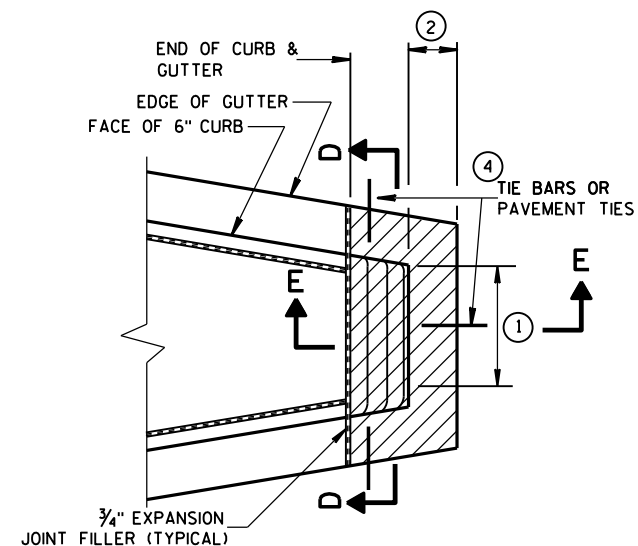
APPROVED
Sept. 2014 /S/ Ahmet Demirbilek
DATE STATE ELECTRICAL ENGINEER
FHWA



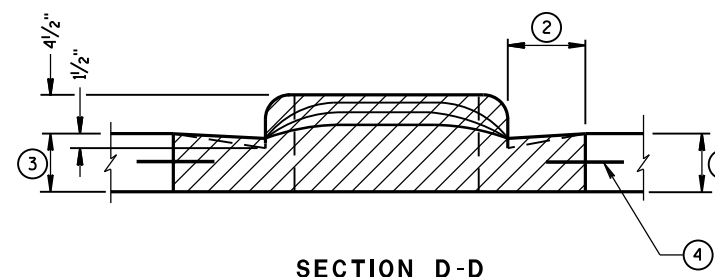
CONCRETE MEDIAN BLUNT NOSE DETAIL



CONCRETE MEDIAN SLOPED NOSE TYPE 1



CONCRETE MEDIAN SLOPED NOSE TYPE 2



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① SEE PLAN FOR MEDIAN NOSE WIDTH AND RADIUS (FOR ROUND NOSE ALTERNATE).
- ② WIDTH OF GUTTER TO MATCH EXISTING ADJACENT GUTTER OR AS SPECIFIED ELSEWHERE IN THE PLAN.
- ③ DEPTH EQUAL TO ADJACENT PAVEMENT. ADJACENT PAVEMENT STRUCTURE DETAILS ARE SHOWN ON THE PLAN. TYPICAL OPTIONS ARE:
 - (1) NEW OR EXISTING CONCRETE PAVEMENT.
 - (2) ASPHALTIC CONCRETE PAVEMENT OVER NEW OR EXISTING CONCRETE BASE COURSE.
 - (3) ASPHALTIC CONCRETE PAVEMENT OVER CRUSHED AGGREGATE BASE COURSE.

- ④ TIE BARS OR PAVEMENT TIES REQUIRED IN NEW CONCRETE PAVEMENT OR CONCRETE BASE COURSE. TIE BARS SHALL BE NO. 4 X 2'-0" SPACED AT 2'-0" C-C.

PAVEMENT TIES REQUIRED IN EXISTING CONCRETE BASE COURSE. PAVEMENT TIES SHALL BE NO. 6 X 1'-0" SPACED AT 3'-0" C-C INSTALLED ON A HORIZONTAL SKEW OF 6:1. THE DIRECTION OF SKEW SHALL ALTERNATE AFTER EVERY ONE OR TWO BARS.

- ⑤ SURFACE TYPE AND DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

CONCRETE MEDIAN NOSE

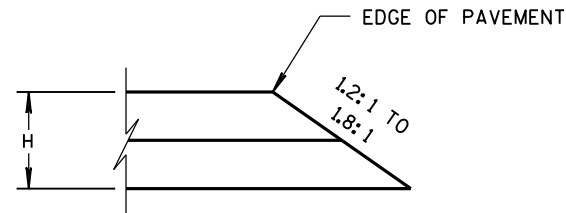
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

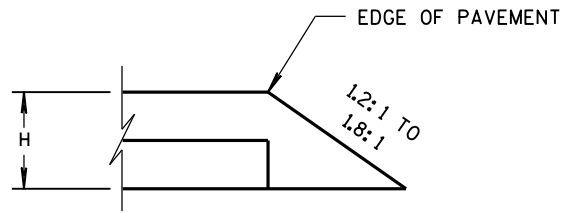
6/8/2006
DATE

FHWA

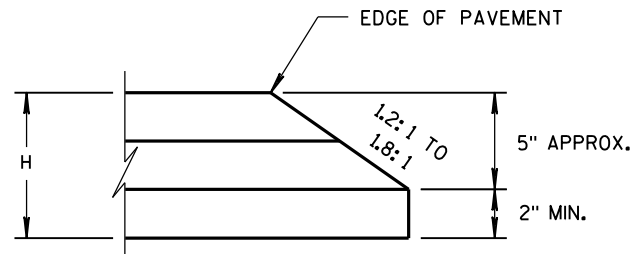
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



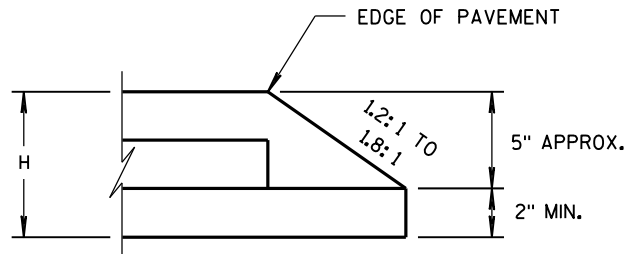
CONSTRUCTED WITH FINAL TWO LAYERS
FOR H 5" OR LESS



CONSTRUCTED WITH FINAL LAYER
FOR H 5" OR LESS

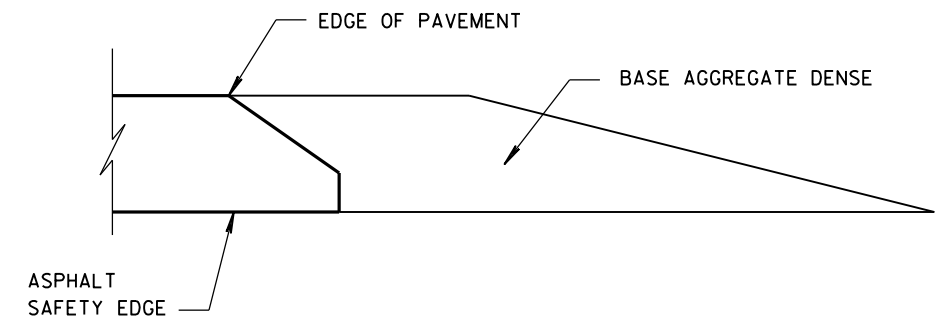


CONSTRUCTED WITH FINAL TWO LAYERS
FOR H GREATER THAN 5"



CONSTRUCTED WITH FINAL LAYER
FOR H GREATER THAN 5"

HMA PAVEMENT AND HMA OVERLAYS



FINISHED SHOULDER AGGREGATE PLACEMENT

SAFETY EDGE_{SM}

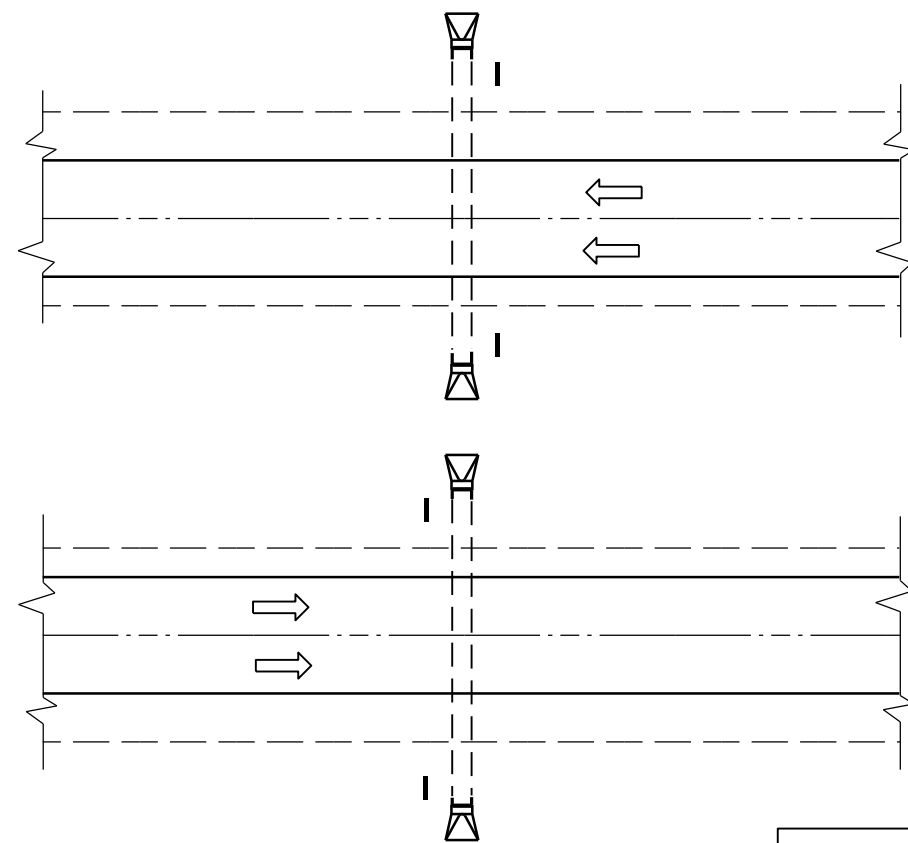
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

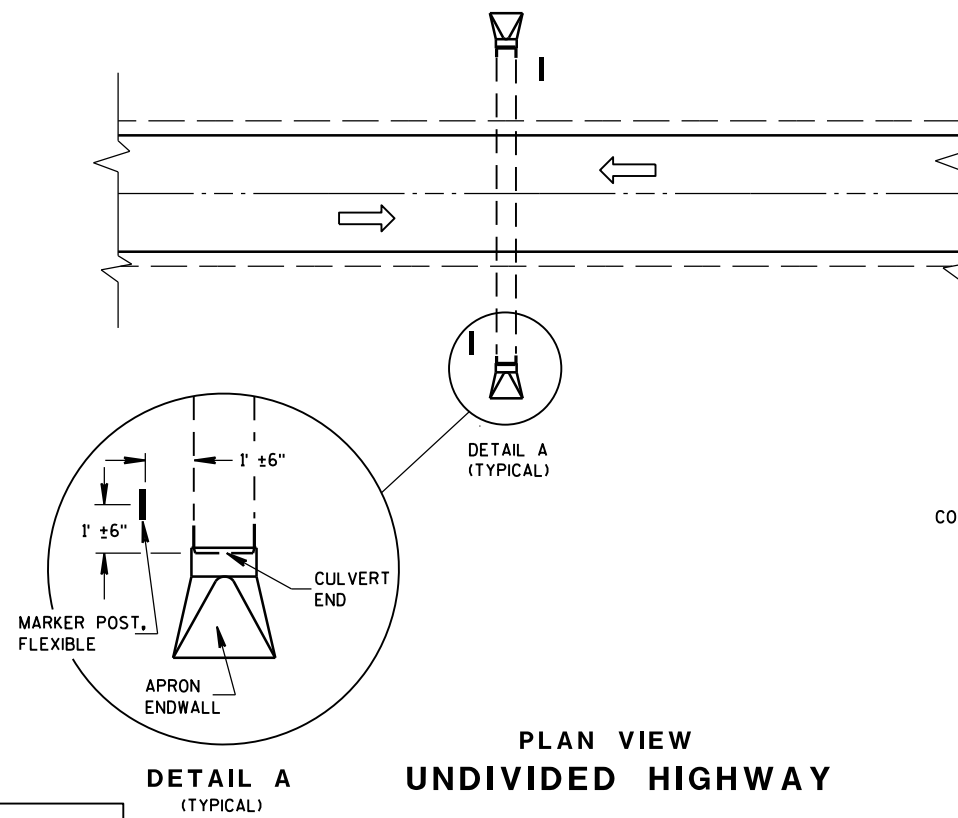
11/30/2012
DATE

FHWA

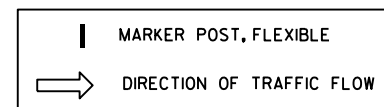
/s/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



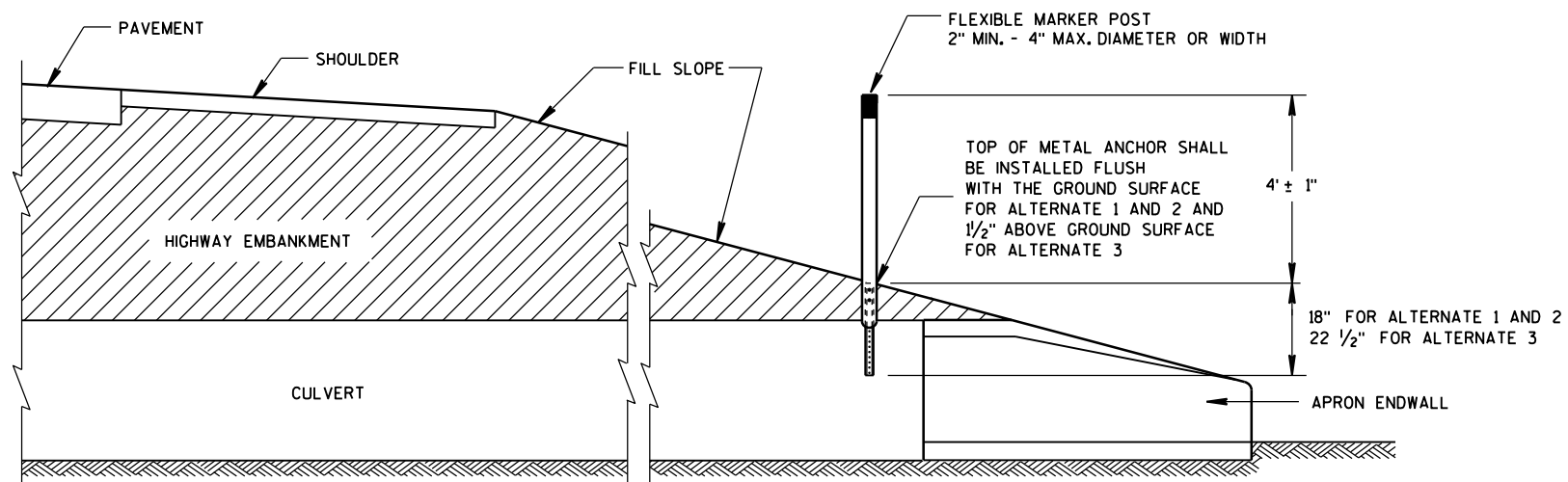
PLAN VIEW
DIVIDED HIGHWAY



PLAN VIEW
UNDIVIDED HIGHWAY



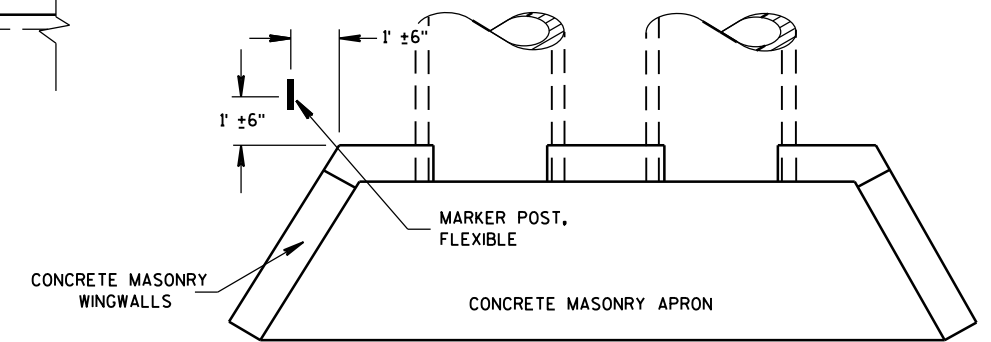
FLEXIBLE MARKER POST LOCATION



CROSS SECTION
FLEXIBLE MARKER POST

GENERAL NOTES

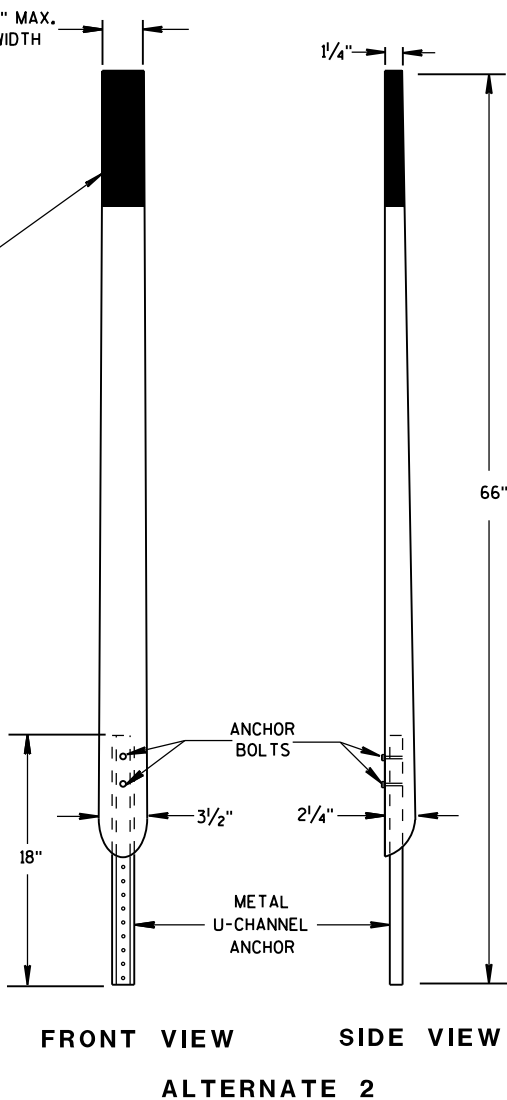
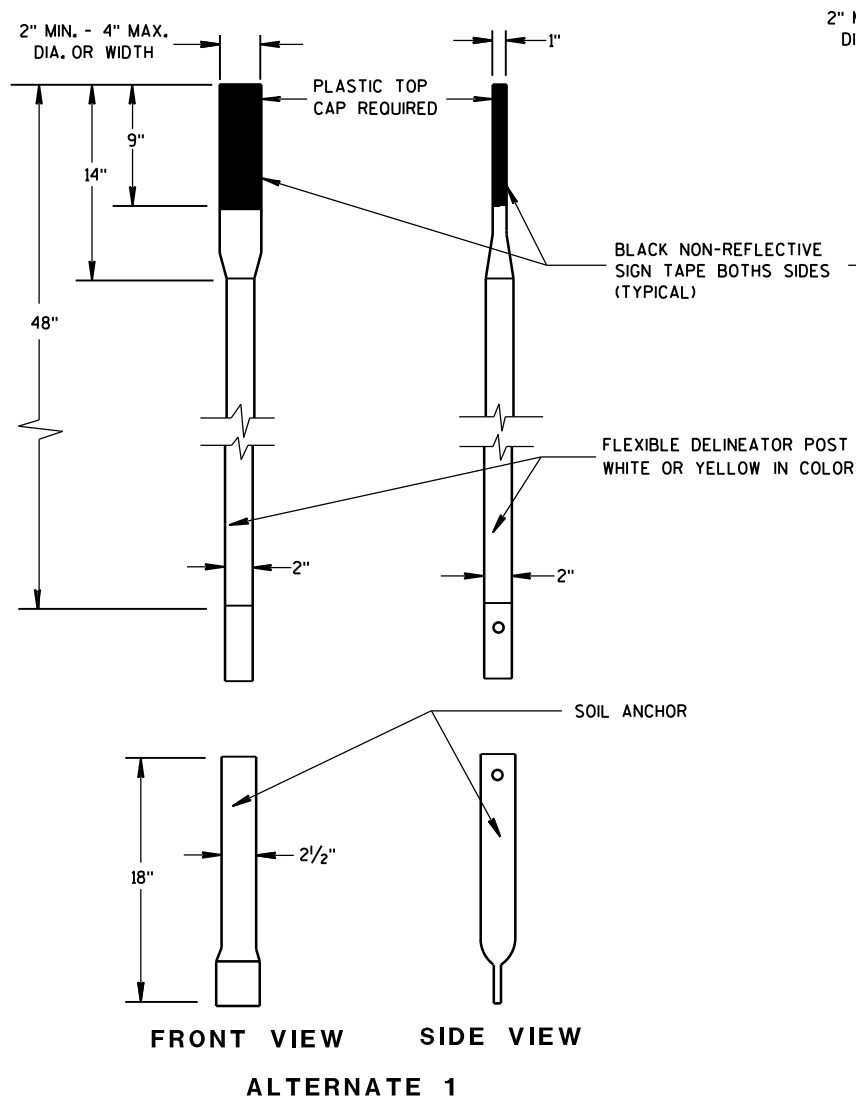
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



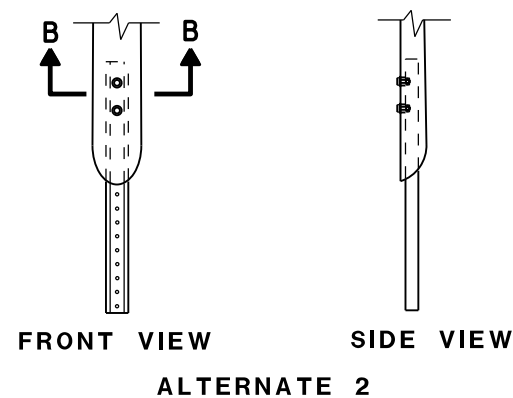
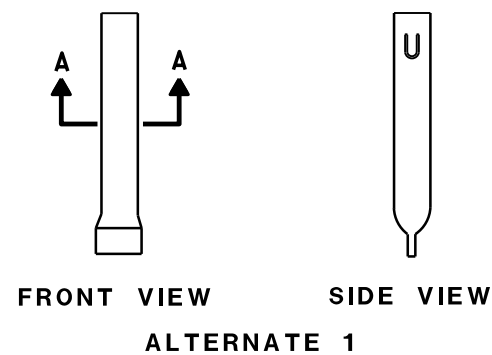
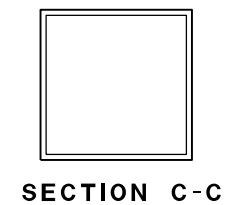
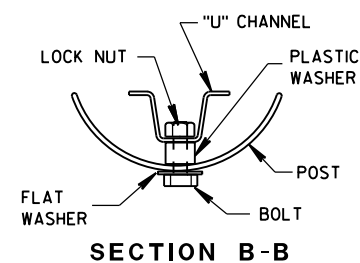
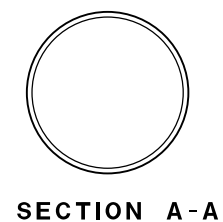
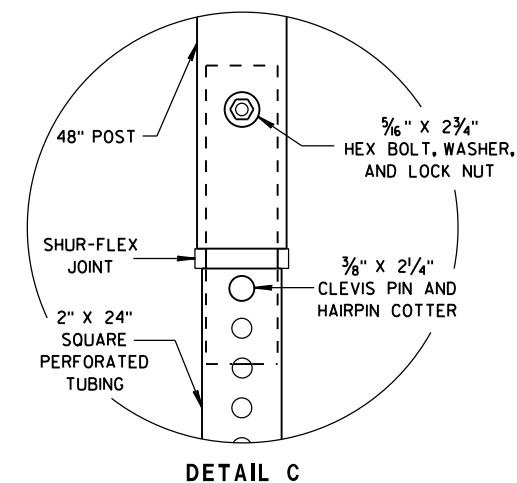
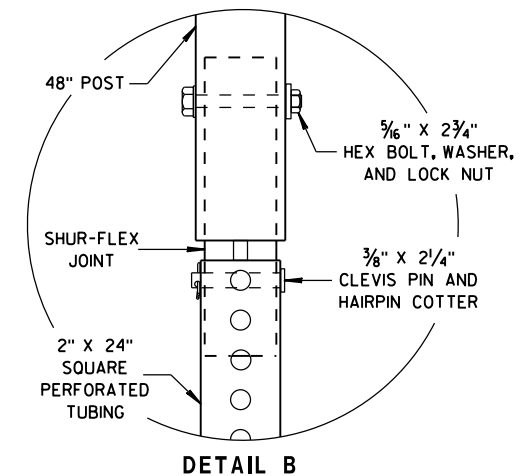
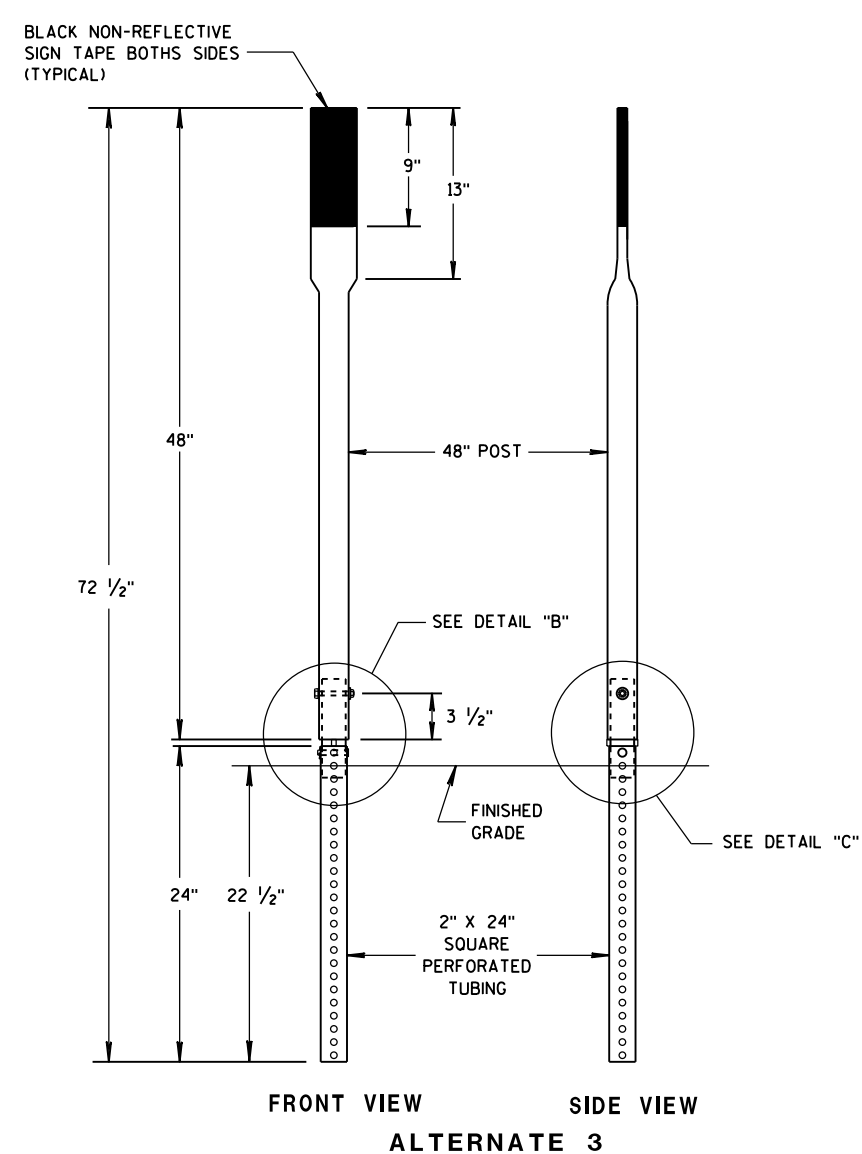
PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH

FLEXIBLE MARKER POST
FOR CULVERT END

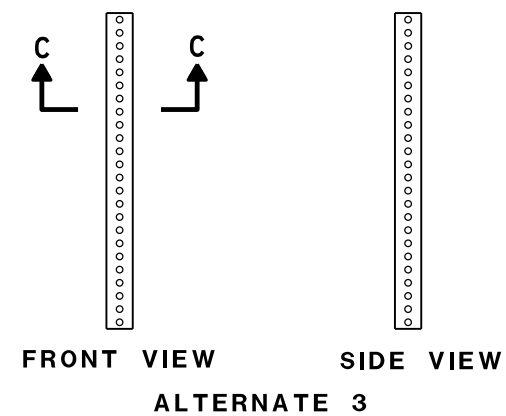
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



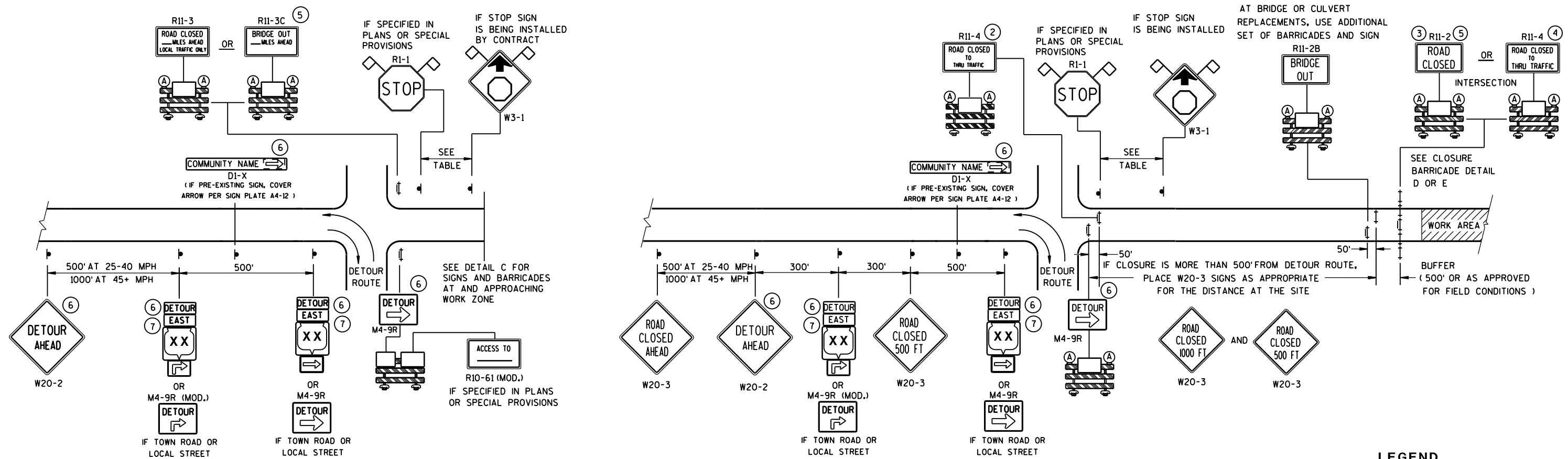
FLEXIBLE MARKER POSTS



FLEXIBLE MARKER POST ANCHORS



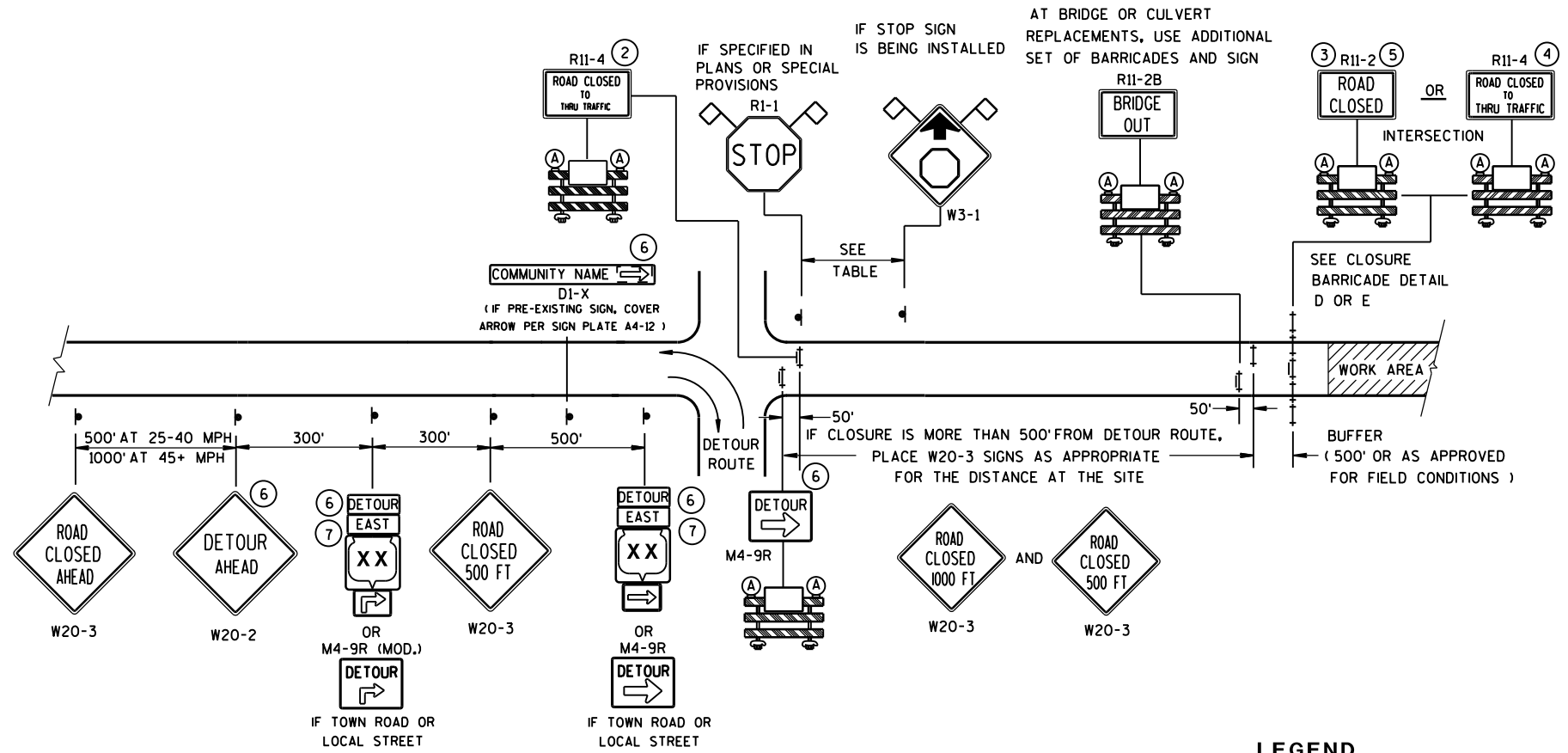
FLEXIBLE MARKER POST FOR CULVERT END	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10/1/2012 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



DETAIL A

MAINLINE CLOSURE WITH POSTED DETOUR

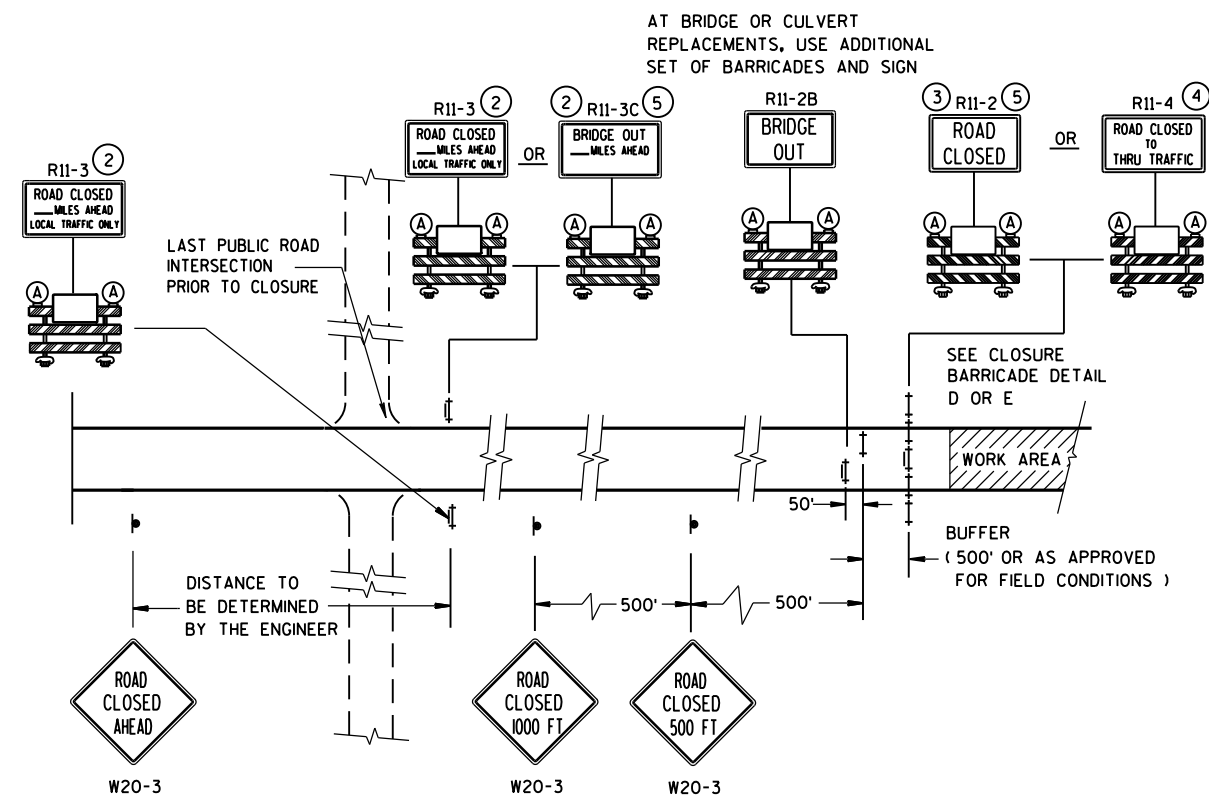
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B













MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

- # LEGEND
-  SIGN ON PERMANENT SUPPORT
-  TYPE III BARRICADE
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  TYPE "A" WARNING LIGHT (FLASHING)
-  WORK AREA
-  M4-8
M3-X
-  OR  OR 
M1-4 M1-5A M1-6
-  OR 
M05-1 M06-1
-  FLAGS, 16" X 16" MIN., (ORANGE)

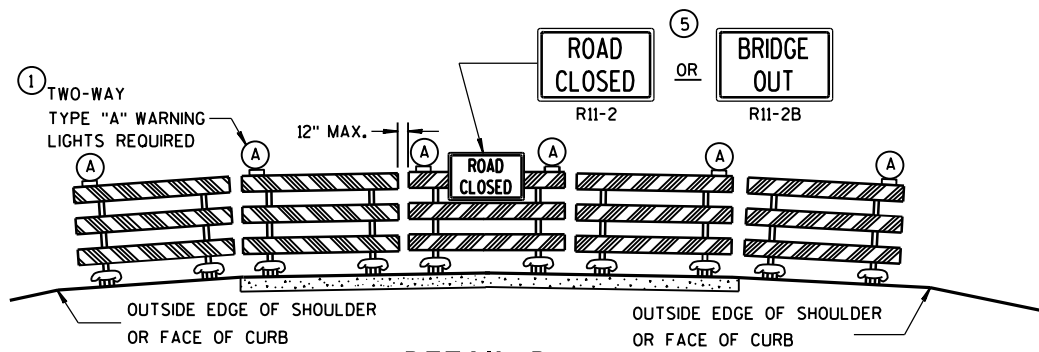
SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES (1) THROUGH (7)

**BARRICADES AND SIGNS
FOR
MAINLINE CLOSURES**

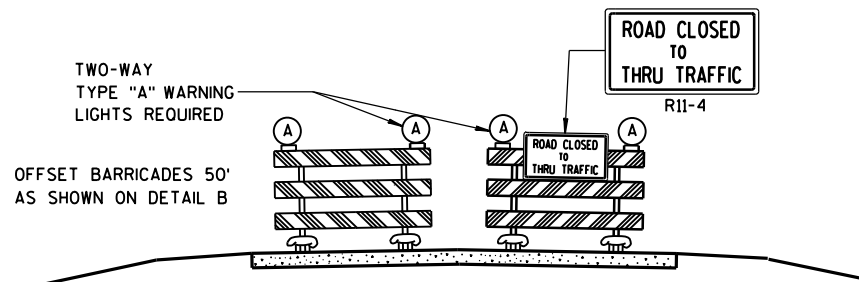
**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

8/2013 /S/ Travis Feites
DATE STATE TRAFFIC ENGINEER OF DESIGN

FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

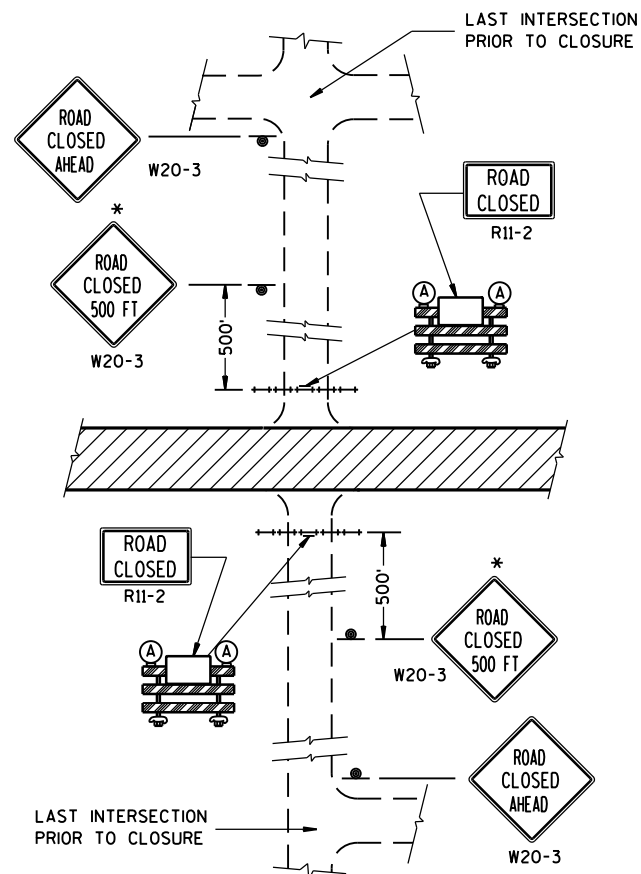
- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

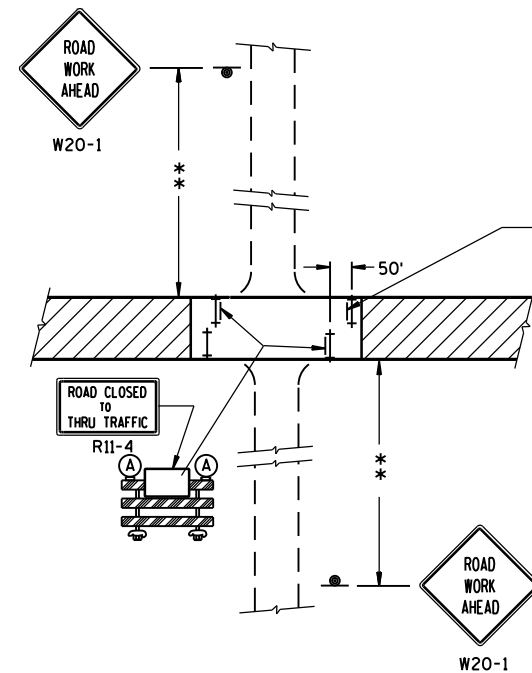
BARRICADES AND SIGNS
FOR
MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

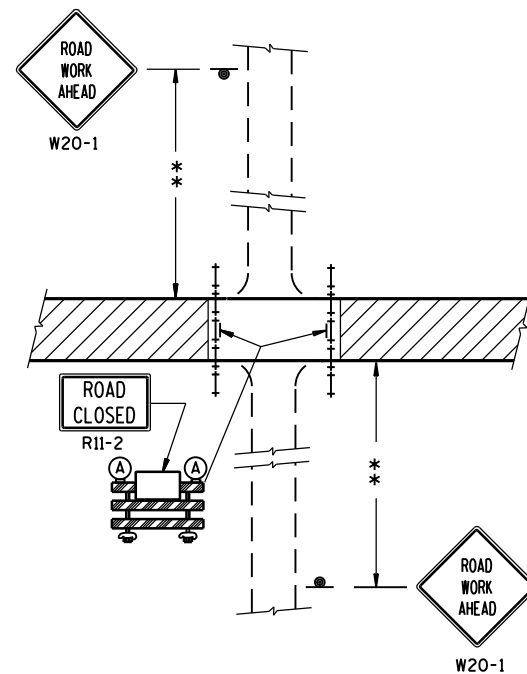
8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



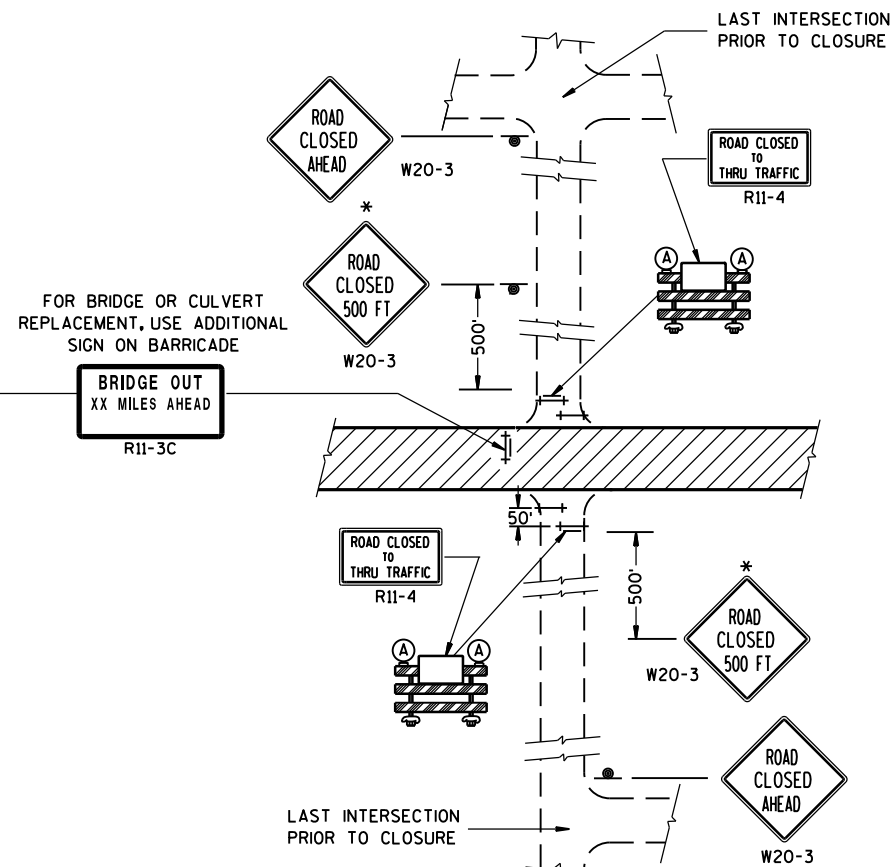
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS).



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT).



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3 AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

*OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FT. OR LESS FROM THE WORK ZONE.

**500' MAX. OR AT LAST INTERSECTION WHICHEVER IS CLOSER.

LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

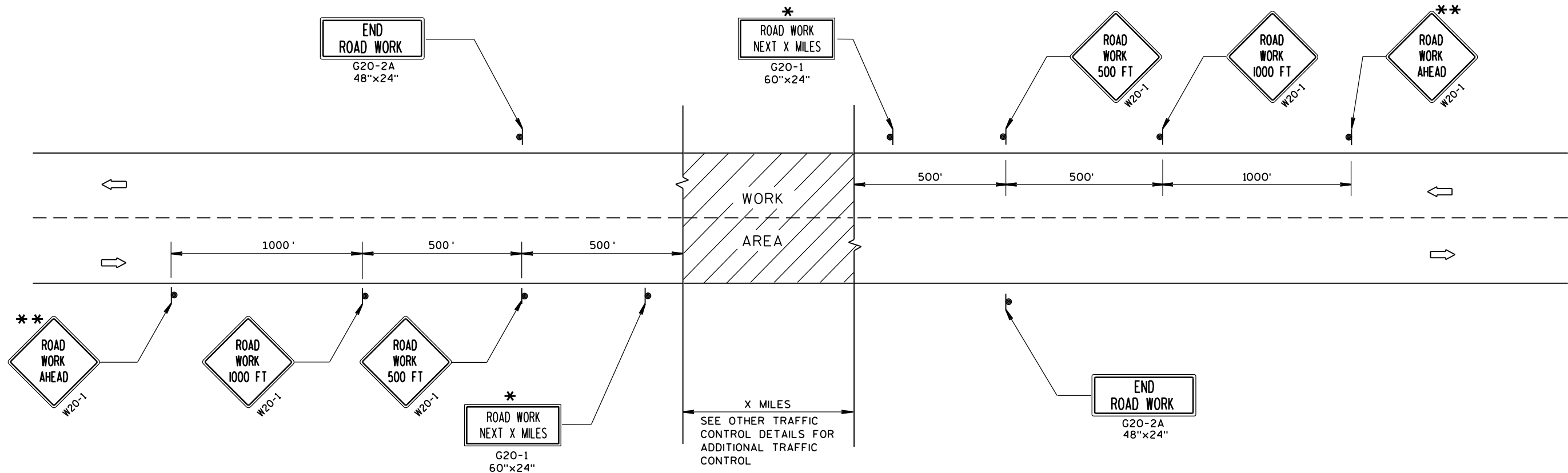
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

8/2013 /S/ Travis Feltes

DATE STATE TRAFFIC ENGINEER OF DESIGN

FHWA



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

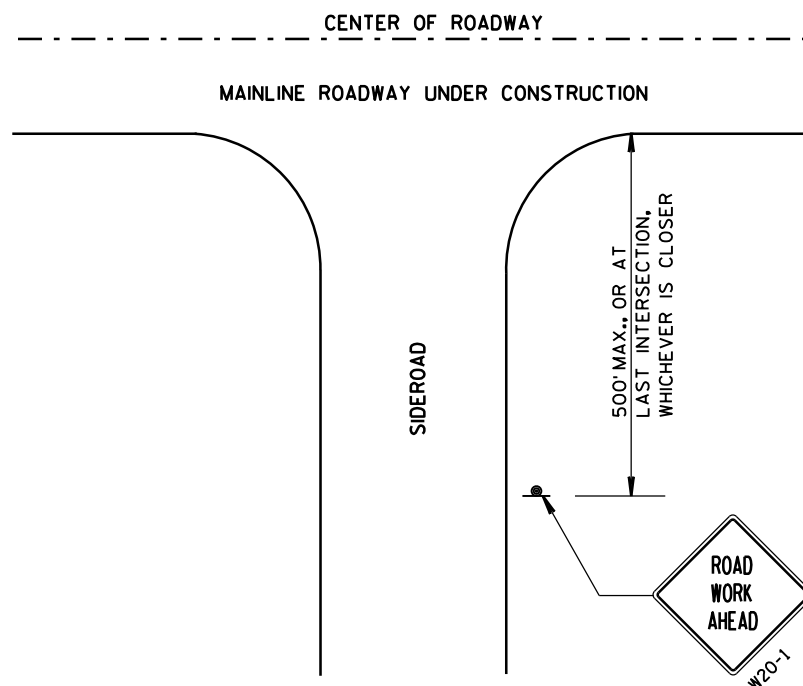
ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

* OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

** PLACE ADDITIONAL W20-1 "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.



LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

TRAFFIC CONTROL, ADVANCE
WARNING SIGNS 45 M.P.H.
OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

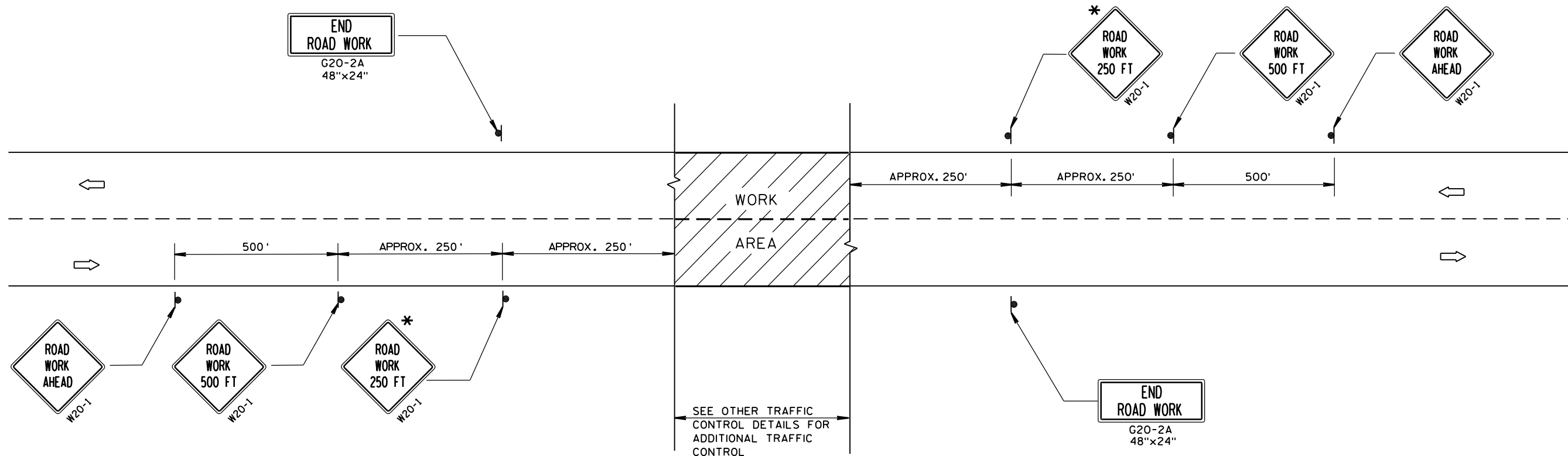
APPROVED

8/2013

DATE

FHWA

/S/ Travis Feltes
STATE TRAFFIC ENGINEER OF DESIGN



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

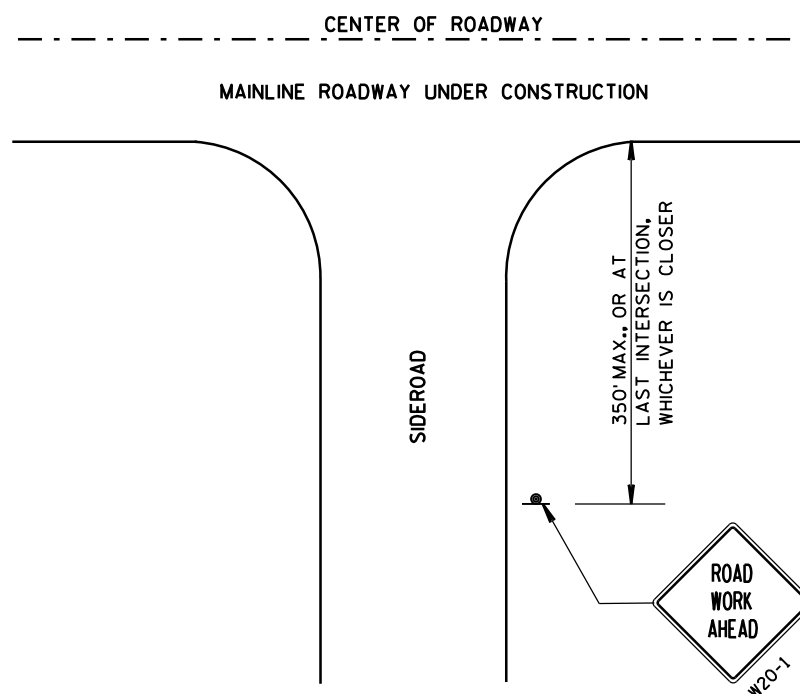
THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS, 36"x36" SIGNS MAY BE USED INSTEAD OF 48"x48" SIGNS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

* THE THIRD W20-1 SIGN IS REQUIRED ONLY IF THERE IS AN INTERSECTION BETWEEN THE "ROAD WORK 500 FT" SIGN AND THE WORK ZONE. ADJUST THE PLACEMENT OF THIS SIGN BASED ON INTERSECTION LOCATION AND OTHER FIELD CONDITIONS.



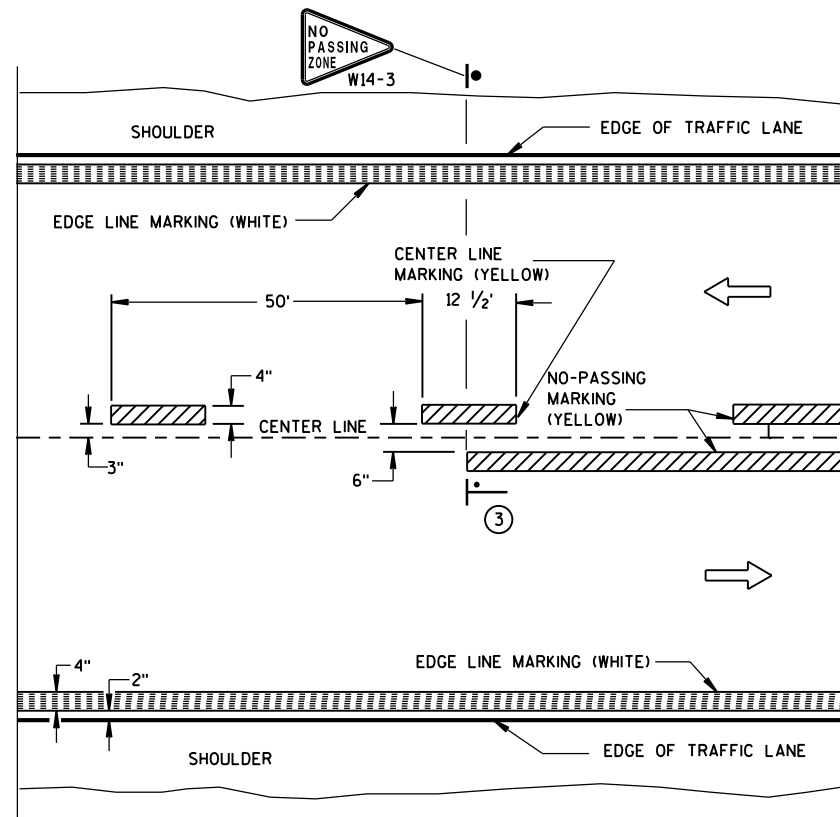
LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

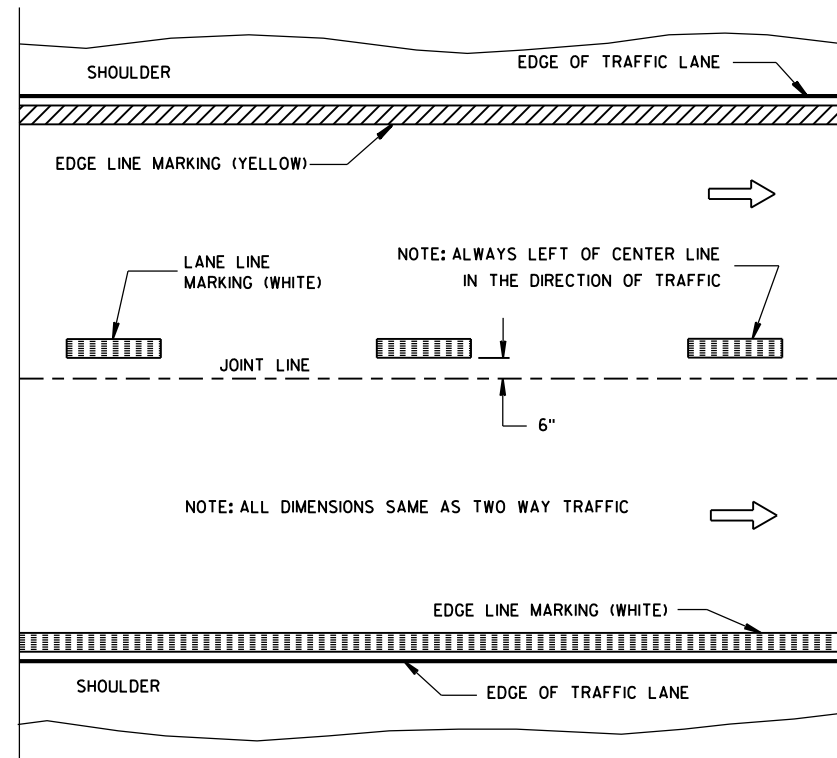
TRAFFIC CONTROL, ADVANCE
WARNING SIGNS 40 M.P.H.
OR LESS TWO-WAY UNDIVIDED
ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA

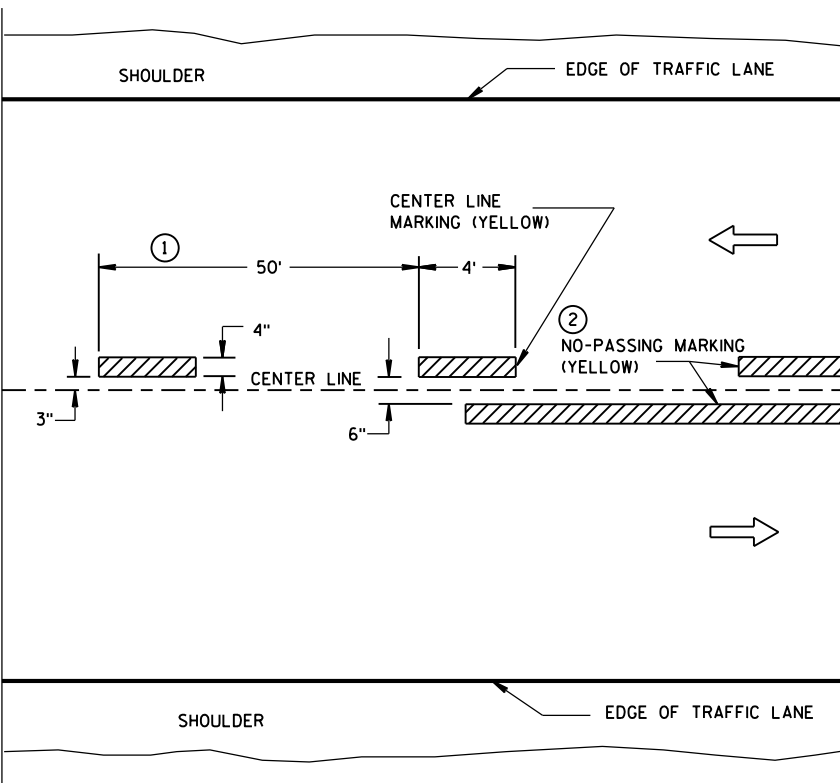


TWO WAY TRAFFIC

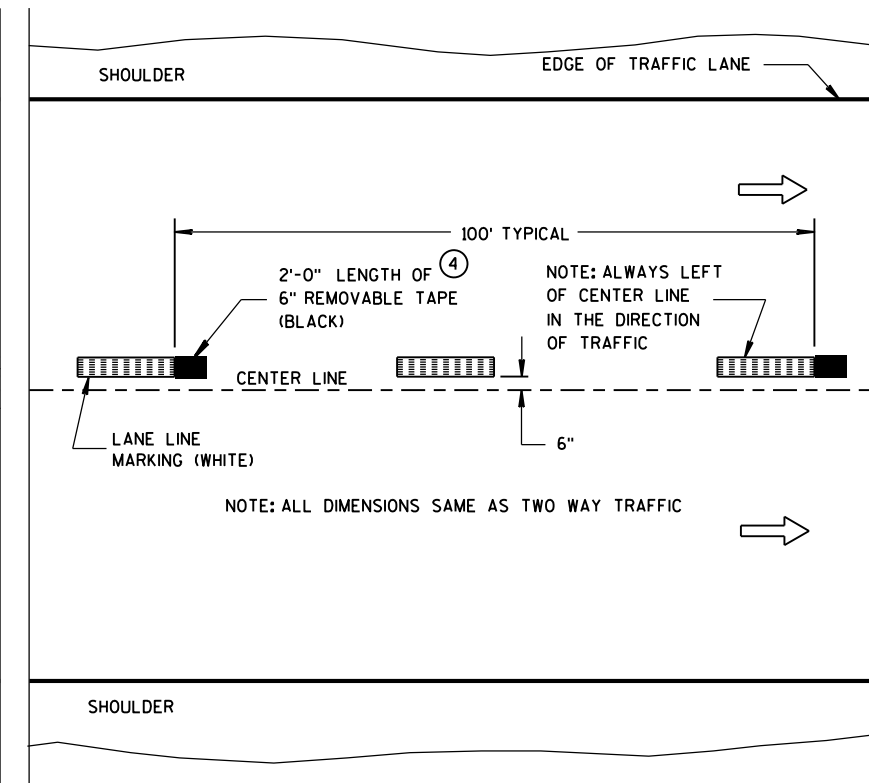


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

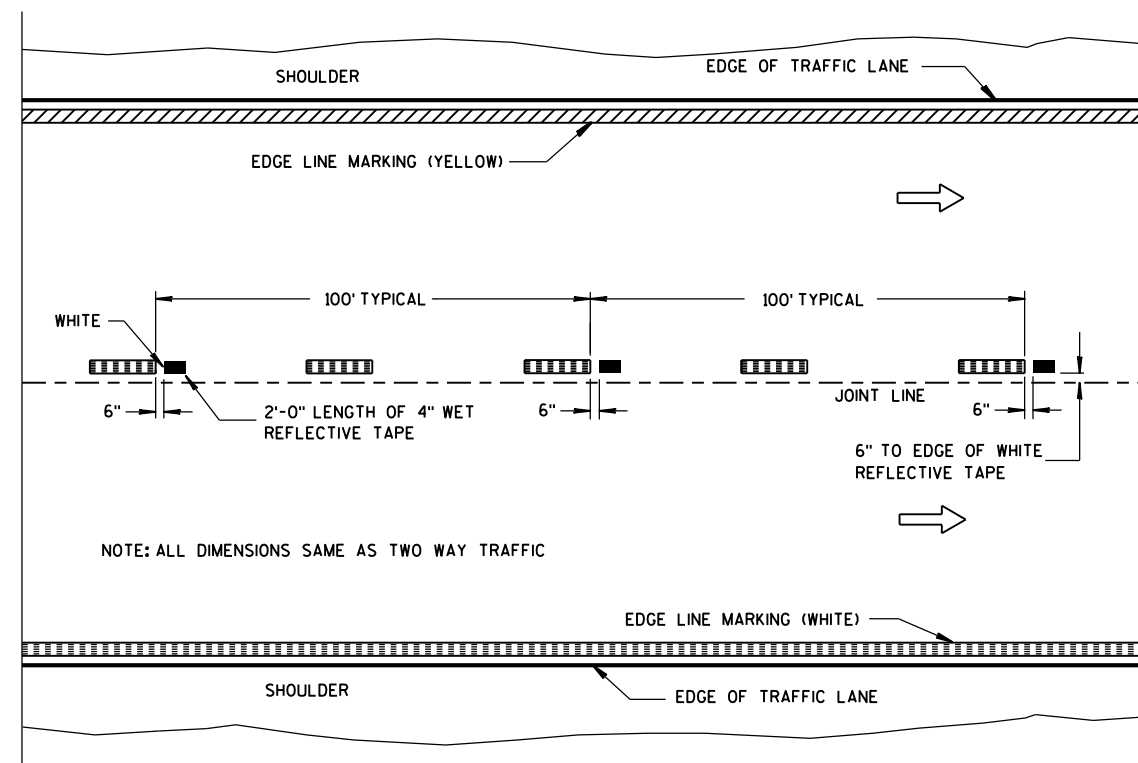
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

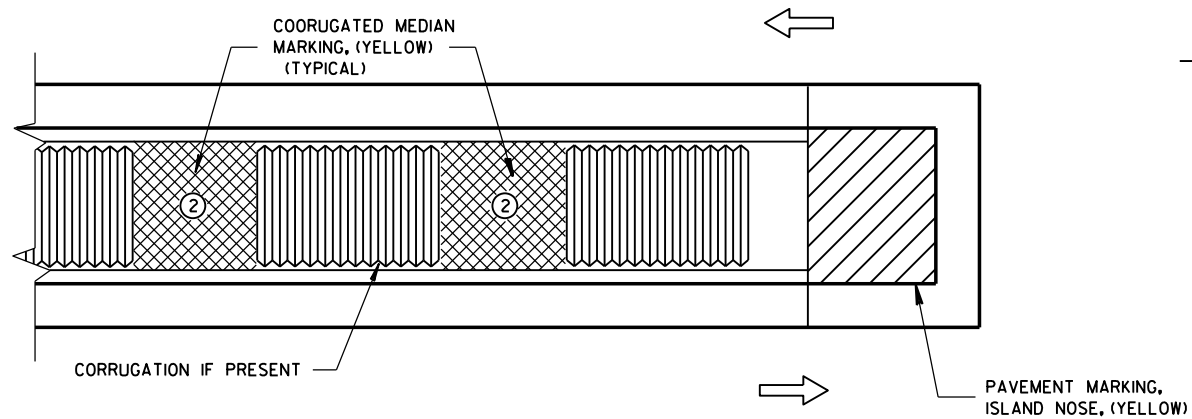
- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

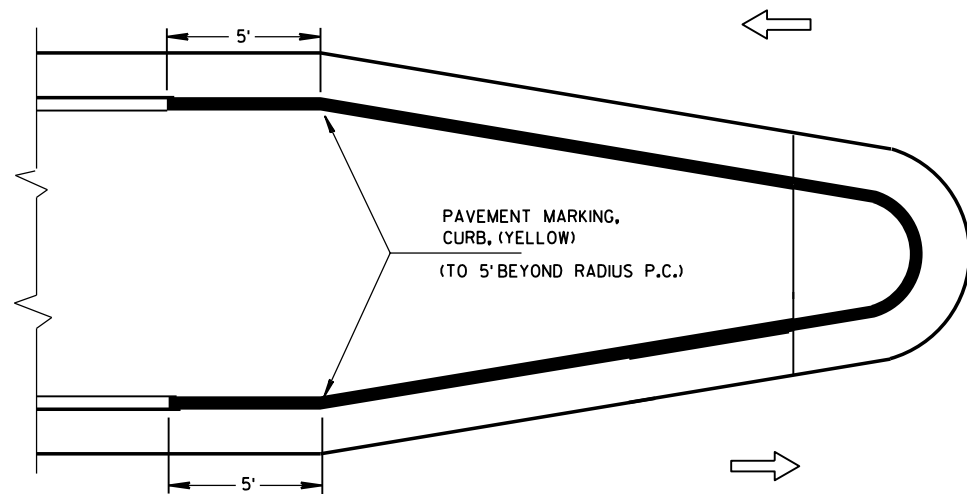
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5-13-2013
DATE
FHWA

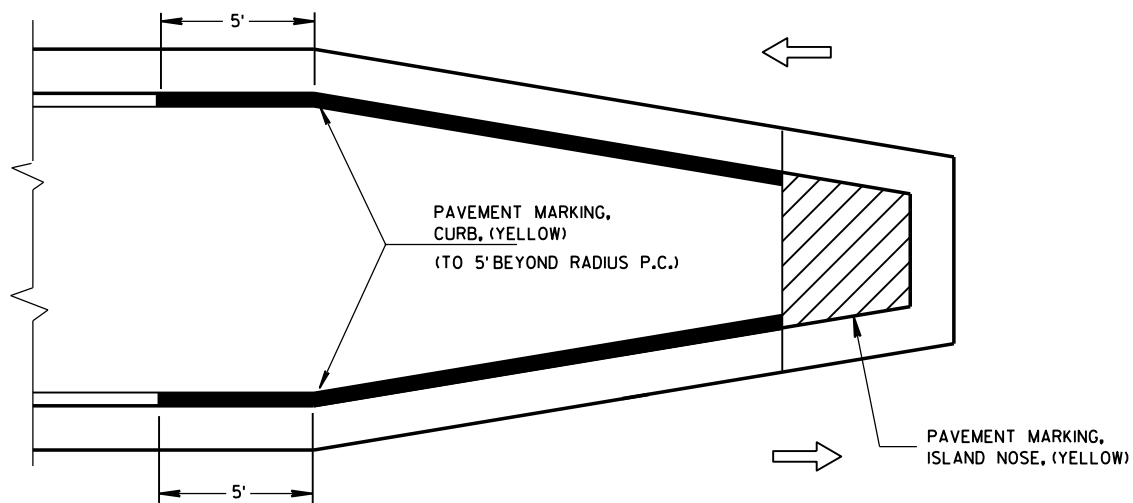
/S/ Travis Feltes
STATE TRAFFIC ENGINEER



MEDIAN ISLAND WITH SQUARE BLUNT NOSE

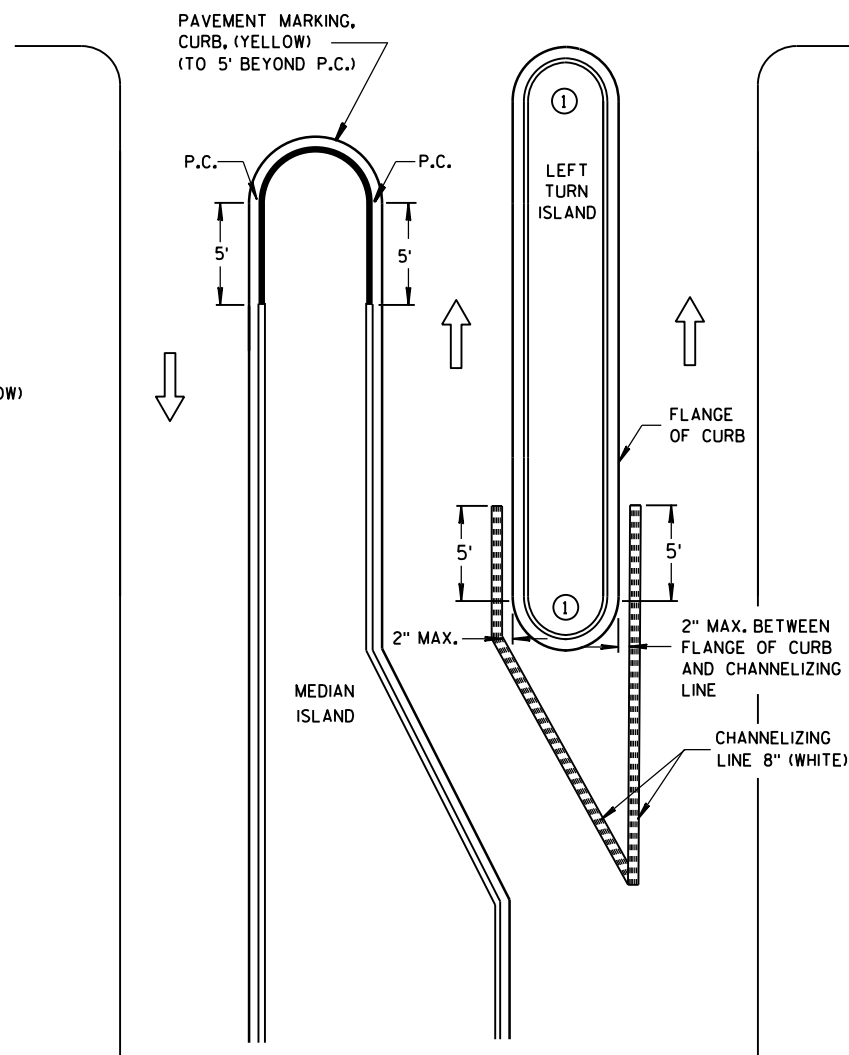


MEDIAN ISLAND WITH ROUND BLUNT NOSE



MEDIAN ISLAND WITH SLOPED NOSE

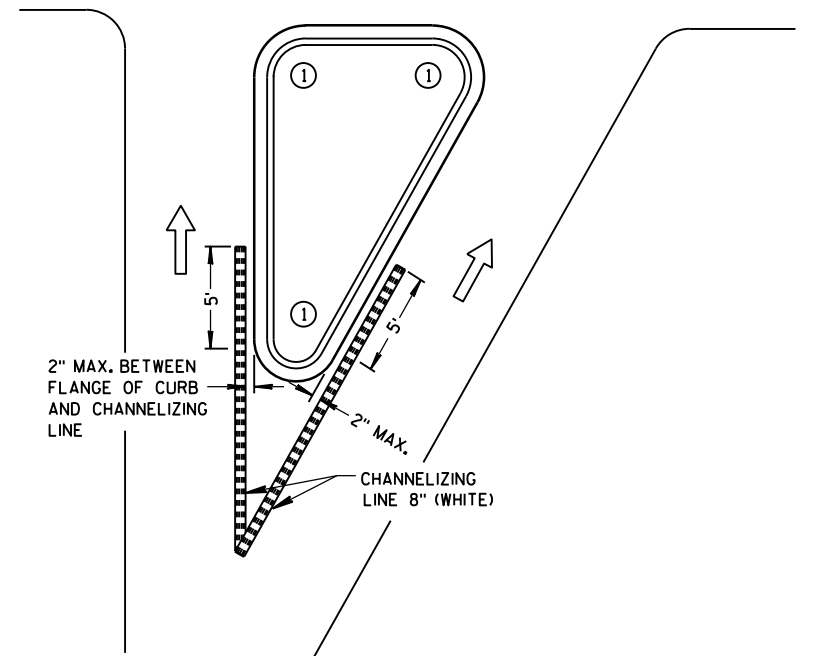
TYPICAL PLACEMENT OF PAVEMENT MARKING ON MEDIAN ISLANDS



LEFT TURN & MEDIAN ISLAND

GENERAL NOTES

- 1 DO NOT MARK CURB NOSES THAT SEPARATE LANES OF TRAFFIC TRAVELING IN THE SAME DIRECTION.
- 2 WHEN CONCRETE CORRUGATED MEDIAN IS CONSTRUCTED TO SEPARATE TRAFFIC OPERATING IN THE OPPOSING DIRECTION YELLOW PAVEMENT MARKING SHALL BE APPLIED TO THE FLAT PORTION OF THE CONCRETE CORRUGATED MEDIAN, THE ITEM OF PAVEMENT MARKING, CONCRETE CORRUGATED MEDIAN, WILL BE MEASURED IN PLACE AND AND ACCEPTED IN ACCORDANCE WITH THE CONTRACT AND PAID FOR AT THE CONTRACT UNIT PRICE PER SQUARE FOOT.



RIGHT TURN ISLAND





LEGEND

- ISLAND NOSE MARKING
- CURB MARKING
- CORRUGATED MEDIAN MARKING
- DIRECTION OF TRAVEL

PAVEMENT MARKING (ISLANDS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

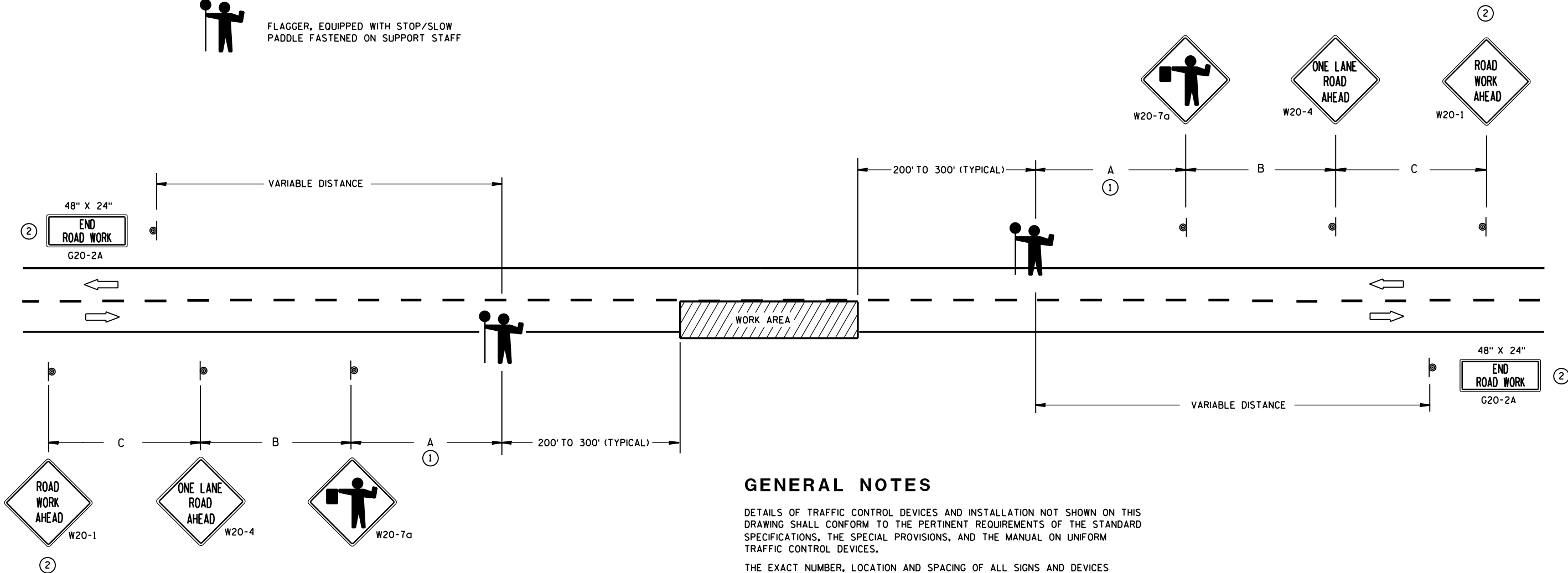
-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

SIGN SPACING TABLE

SPEED LIMIT	SIGN SPACING A,B,C
25-35 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, COVER OR REMOVE ALL TEMPORARY TRAFFIC CONTROL SIGNS.

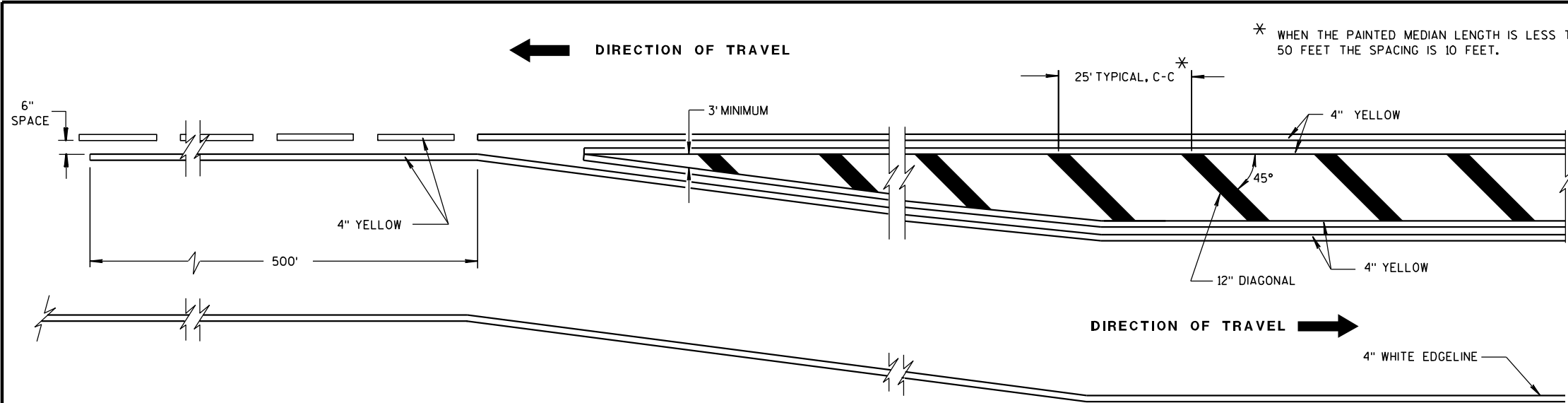
ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

- ① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

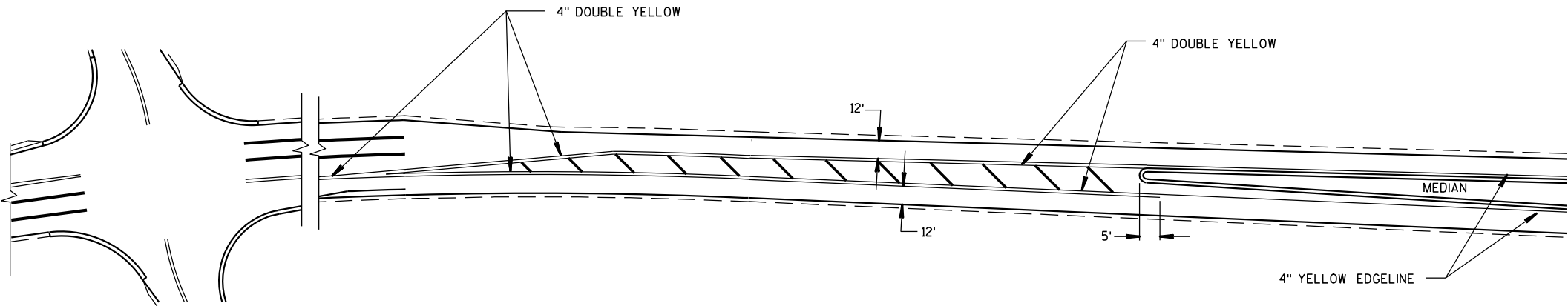
APPROVED
8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



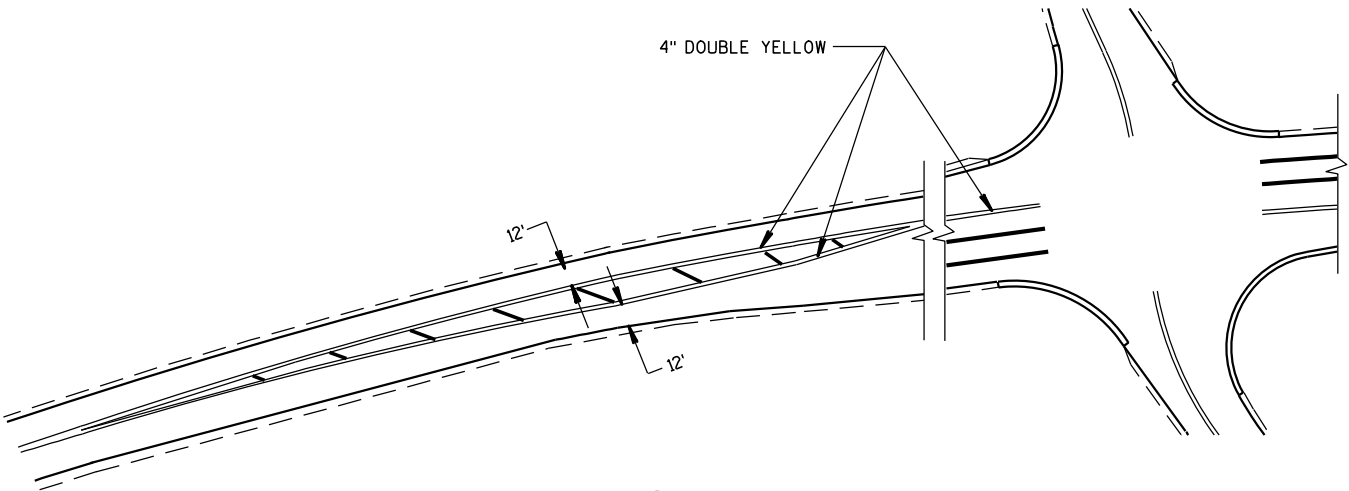
MEDIAN ISLAND DETAIL

GENERAL NOTE

DIAGONALS ARE OPTIONAL WHEN PAINTED ISLAND IS LESS THAN 6 FEET AT WIDEST POINT.



APPROACH MARKINGS FOR OTHER MEDIAN TYPES



NON APPROACH MARKINGS

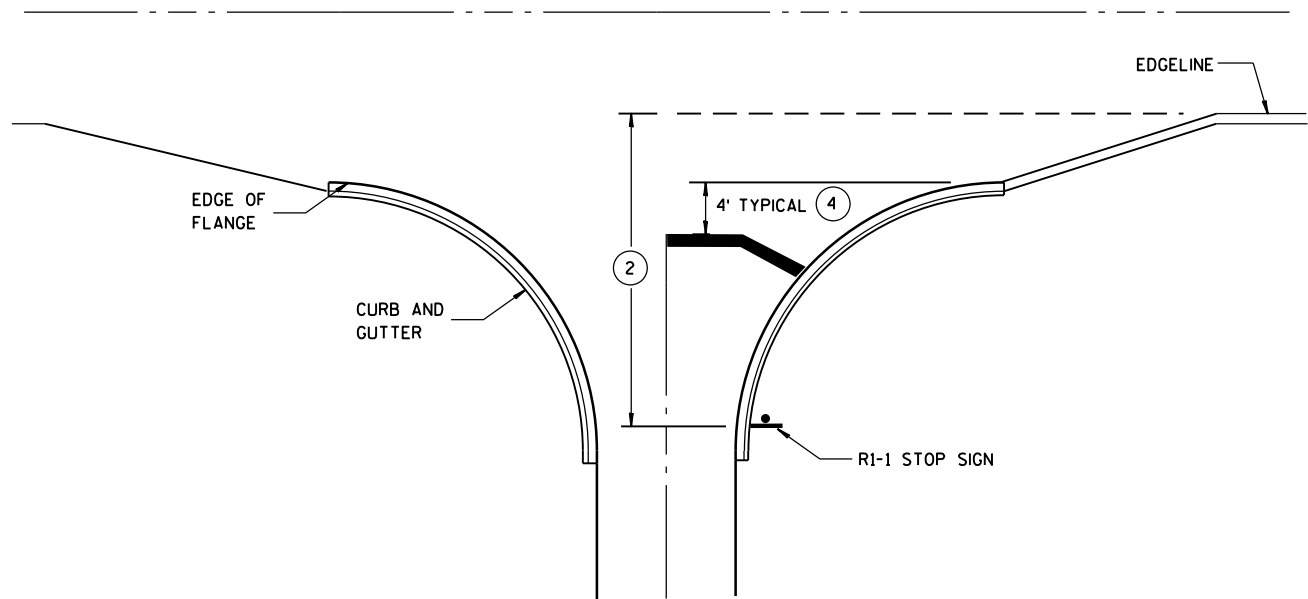
MEDIAN ISLAND MARKING	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 2-5-09 DATE	/S/ Thomas N. Notbohm STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



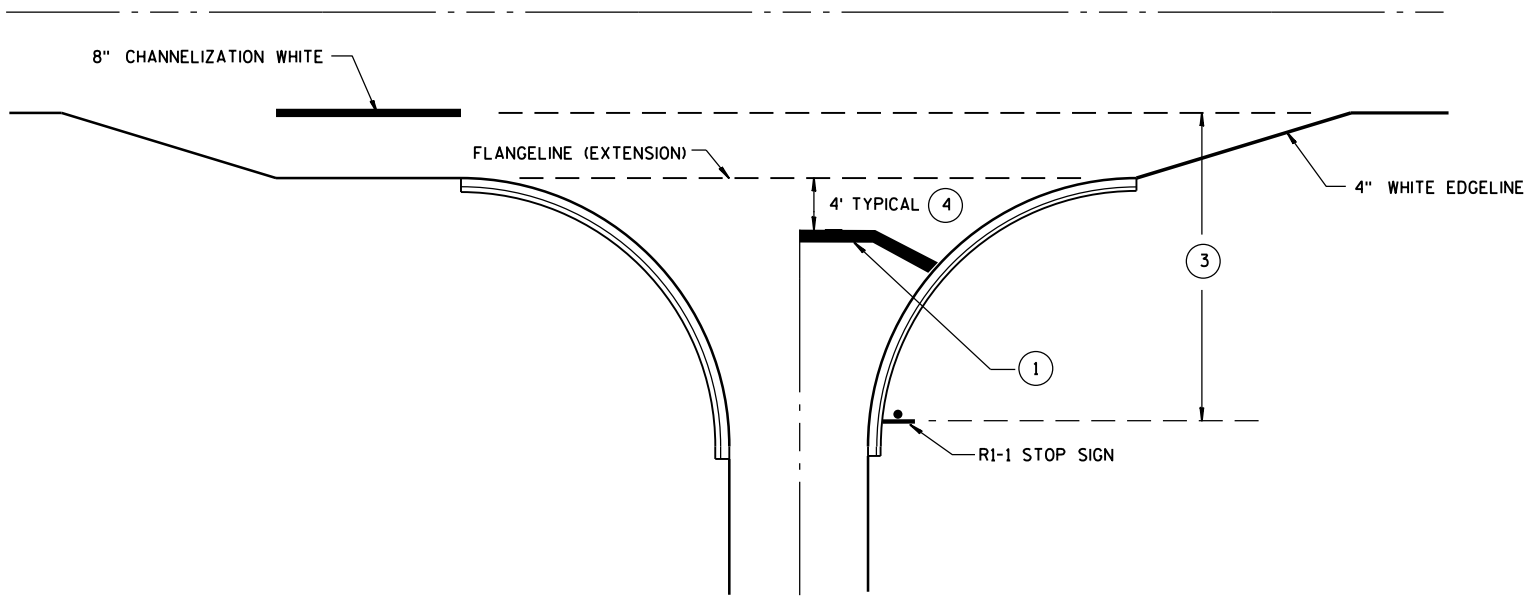
WHEN BEAMGUARD IS REQUIRED, PLACE END-OF-ROADWAY SIGNING BEHIND BEAMGUARD.



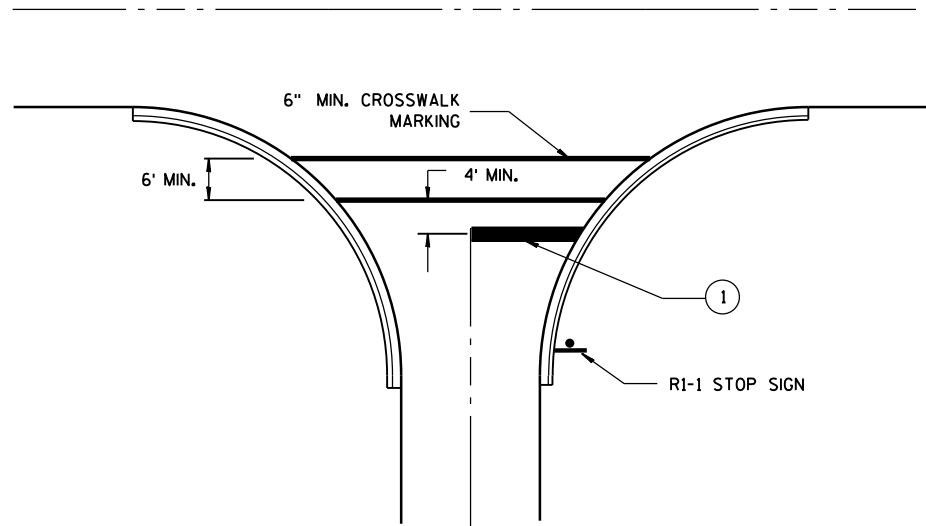
END-OF-ROADWAY SIGNING	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>8/1/2011</u> DATE	<u>/S/ Thomas N. Notbohm</u> STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



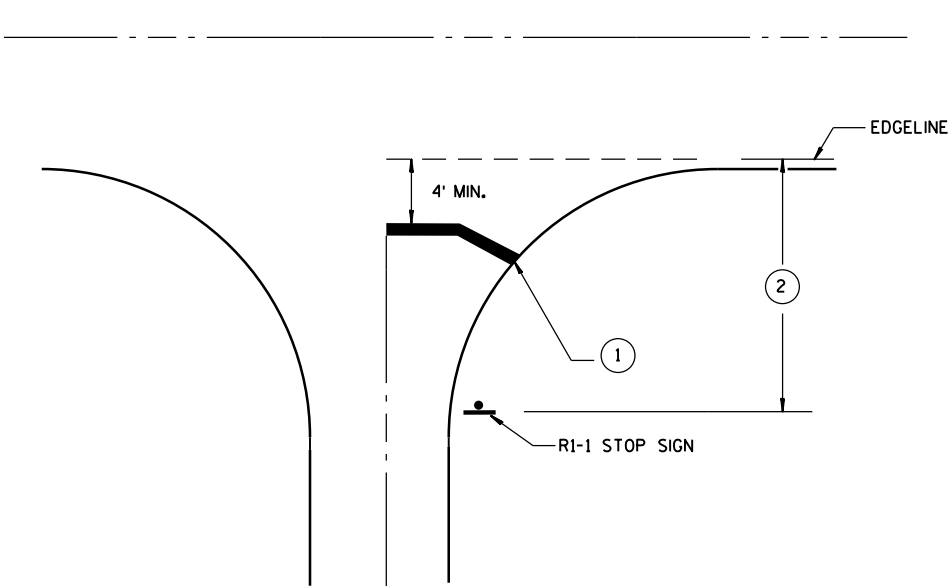
TYPICAL STOP LINE PAVEMENT MARKING
WITH CURB AND GUTTER



TYPICAL STOP LINE PAVEMENT MARKING
FOR SIDEROADS WITH RIGHT TURN LANE



TYPICAL STOP LINE PAVEMENT MARKING
FOR SIDEROADS WITH CROSSWALK MARKING



TYPICAL STOP LINE PAVEMENT MARKING
WITHOUT CURB AND GUTTER

GENERAL NOTES

- ① 18-INCH STOP LINES MAY BE DELETED OR ADDED BY THE PROJECT ENGINEER BASED ON VISIBILITY AND SIGHT LINES.
- ② IF STOP SIGN IS LESS THAN OR EQUAL TO 40 FEET FROM THE EDGE LINE THAN NO STOP LINE IS REQUIRED.
- ③ IF STOP SIGN IS LESS THAN OR EQUAL TO 30 FEET FROM THE FLANGELINE EXTENSION THAN NO STOP LINE IS REQUIRED.
- ④ MOVE CLOSER TO EDGE OF TRAVEL LANE AS NEEDED FOR VISIBILITY AND SIGHT LINES.

STOP LINE AND CROSSWALK
PAVEMENT MARKING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4/30/2013 DATE /S/ Travis Feltz
STATE TRAFFIC ENGINEER
FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1A AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

TABLE A

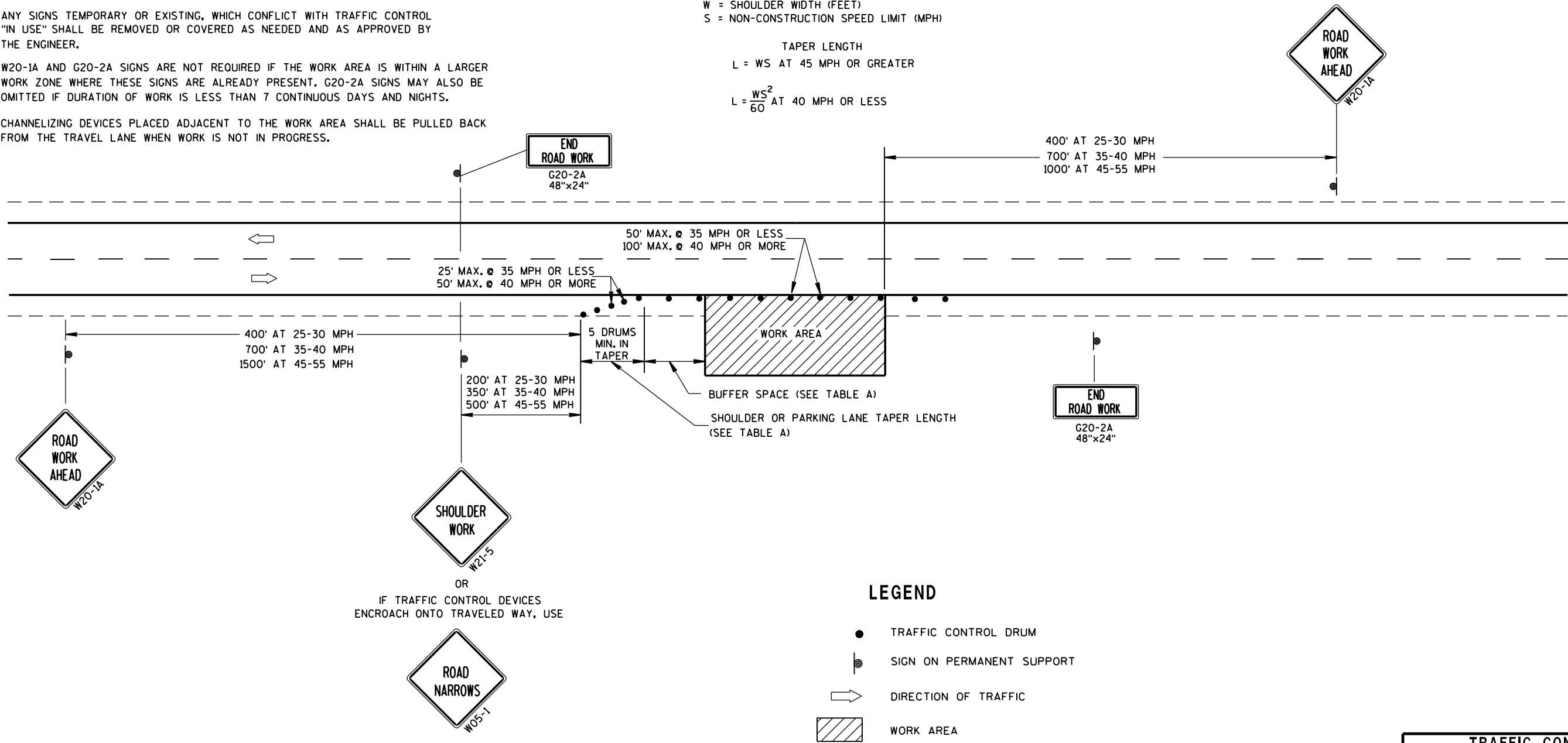
SHOULDER TAPER LENGTH (FEET)					BUFFER SPACE (FEET)
S \ W	4	6	8	10	
30	20	30	40	50	200
35	30	45	55	70	250
40	40	55	75	90	305
45	60	90	120	150	360
50	70	100	135	170	425
55	75	110	150	185	495

W = SHOULDER WIDTH (FEET)
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

TAPER LENGTH
L = WS AT 45 MPH OR GREATER

$L = \frac{WS^2}{60}$ AT 40 MPH OR LESS

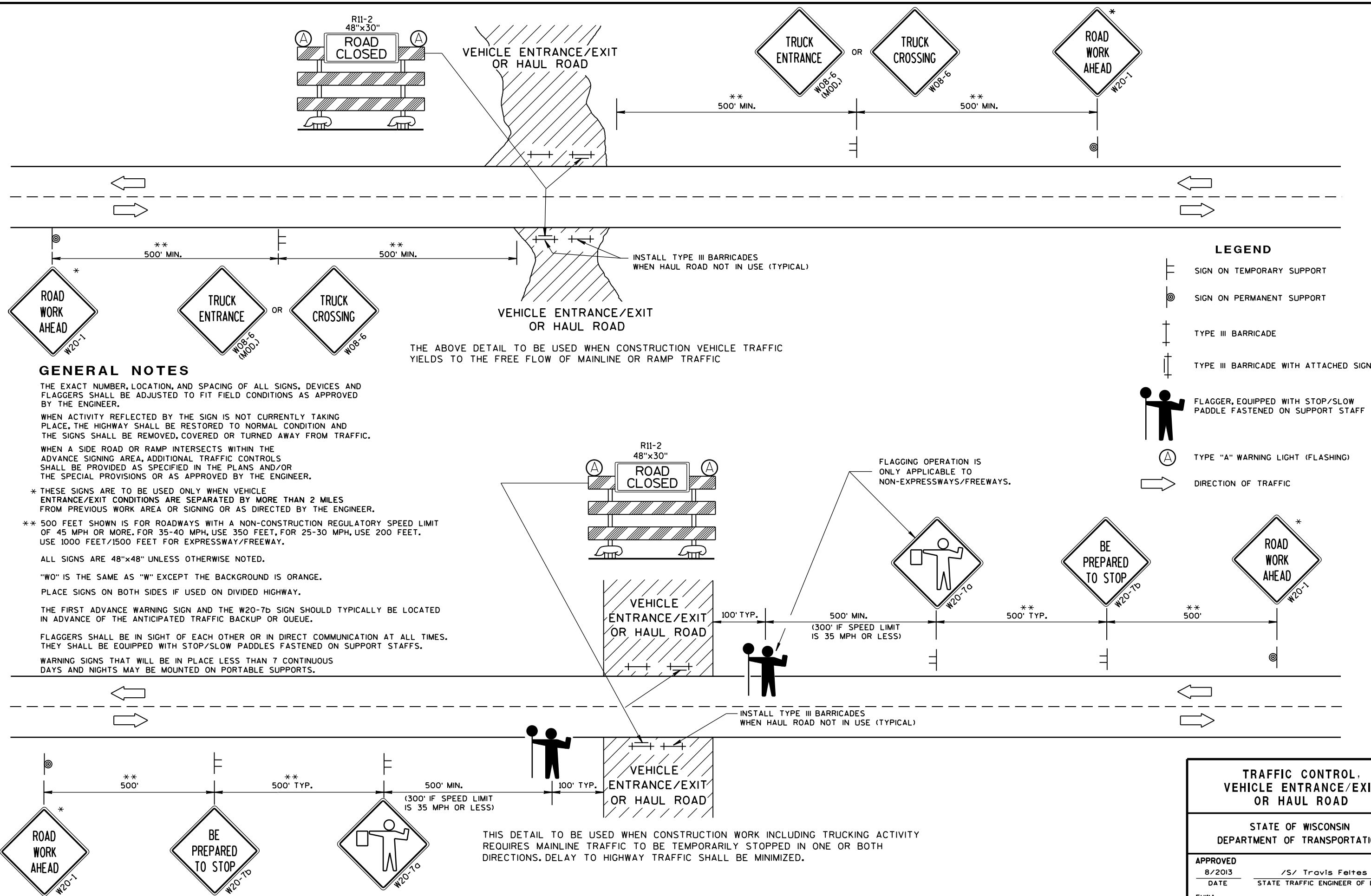
SHOULDER TAPER LENGTH = $\frac{1}{3}L$



LEGEND

- TRAFFIC CONTROL DRUM
- ⦿ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ▨ WORK AREA

TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED July 14, 2015 DATE	/S/ Peter Amakobe Atepe STATEWIDE WORK ZONE TRAFFIC SAFETY ENGINEER
FHWA	





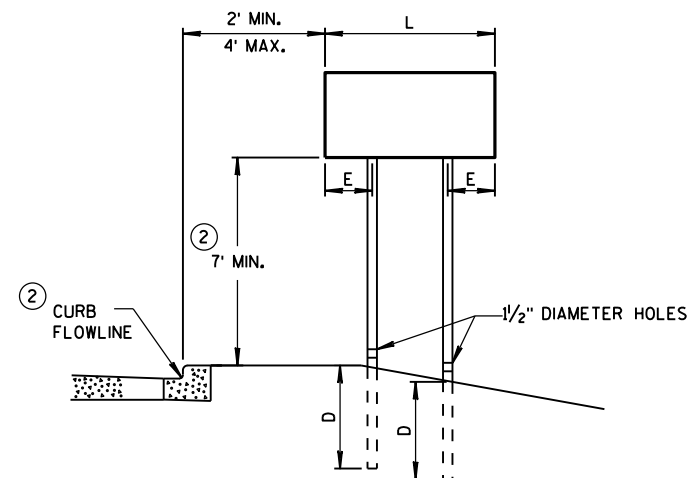
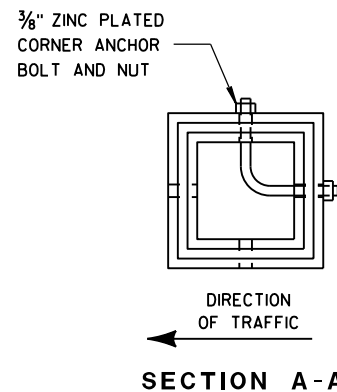
DETAIL OF TUBULAR STEEL SIGN POST

TUBULAR STEEL POSTS

AREA OF SIGN INSTALLATION (SQ. FT.)	NUMBER OF REQUIRED TUBULAR STEEL POSTS
9 OR LESS	1
GREATER THAN 9 LESS THAN OR EQUAL TO 18	2
GREATER THAN 18 LESS THAN OR EQUAL TO 27	3

SIGNS WIDER THAN 3 FEET OR LARGER THAN 9 SQ. FT. SHALL BE MOUNTED ON MULTIPLE POSTS (SEE ABOVE TABLE).

SIGNS LARGER THAN 27 SQ. FT. SHALL NOT BE MOUNTED ON TUBULAR STEEL POSTS.

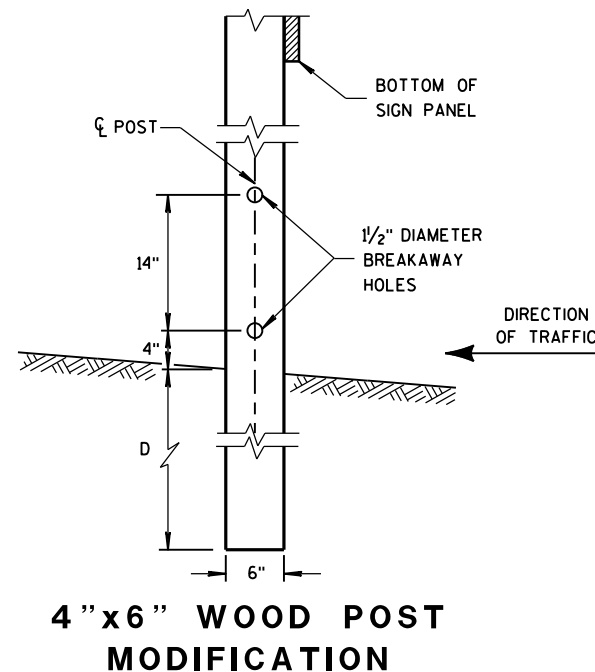


URBAN AREA

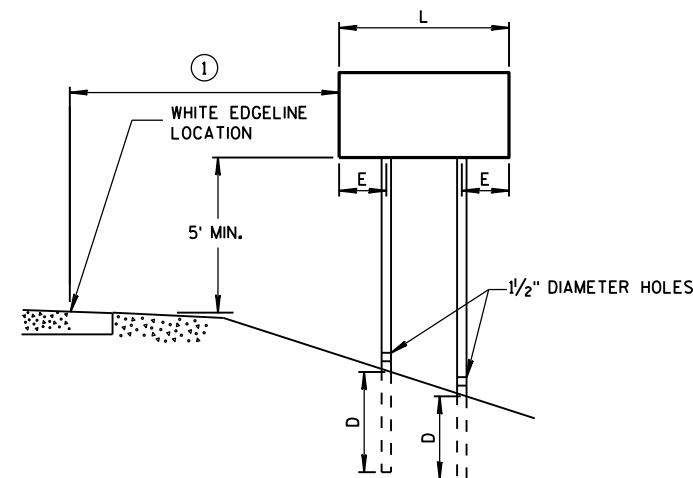
POST MOUNTING DETAIL FOR TEMPORARY TRAFFIC CONTROL FIXED MESSAGE SIGNS

WOOD POST EMBEDMENT DEPTH

AREA OF SIGN INSTALLATION (SQ. FT.)	D (MIN)
20 OR LESS	4'
GREATER THAN 20	5'



4" x 6" WOOD POST MODIFICATION



RURAL AREA

4" X 6" WOOD POST

POST SPACING REQUIREMENTS		NUMBER OF WOOD POSTS REQUIRED
L	E	
48" OR LESS AND LESS THAN 20 SQ. FT.	-	1
LESS THAN 60"	12"	2
60" TO 120"	L/5	2
GREATER THAN 120" LESS THAN 168"	12"	3
168" AND GREATER	12"	4

SEE NOTE ③

GENERAL NOTES

- ① 6 FEET FROM THE EDGE OF PAVEMENT (EDGE LINE LOCATION) UNLESS OTHERWISE DIRECTED BY THE PROJECT ENGINEER. LATERAL OFFSET SHOULD BE ADJUSTED TO AVOID THE DITCH FLOWLINE.
- ② THE EXISTENCE OF CURB AND GUTTER DOES NOT IN ITSELF MANDATE THE VERTICAL CLEARANCE ILLUSTRATED. THAT HEIGHT IS TYPICALLY MEASURED WHERE THERE IS SIDEWALK ADJACENT TO THE ROADWAY OR PARKING IS PERMITTED. IN THE ABSENCE OF SIDEWALK, VERTICAL CLEARANCE IS MEASURED FROM THE TOP OF THE CURB. IF NO SIDEWALK AND NO PARKING, VERTICAL CLEARANCE MAY BE REDUCED TO 5 FOOT MINIMUM. OFFSET OF SIGNS IS MEASURED FROM THE CURB FLOWLINE.
- ③ FOR SIGNS REQUIRING 4 POSTS, SPACE INTERMEDIATE POSTS EVENLY.

TEMPORARY TRAFFIC CONTROL
FIXED MESSAGE SIGNS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" x 3"
 - MACHINE BOLTS - 5/16" x 6-1/2" OR 7" LENGTH W/ NUTS

- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" x 3-1/4" LENGTH W/ NUTS
 - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

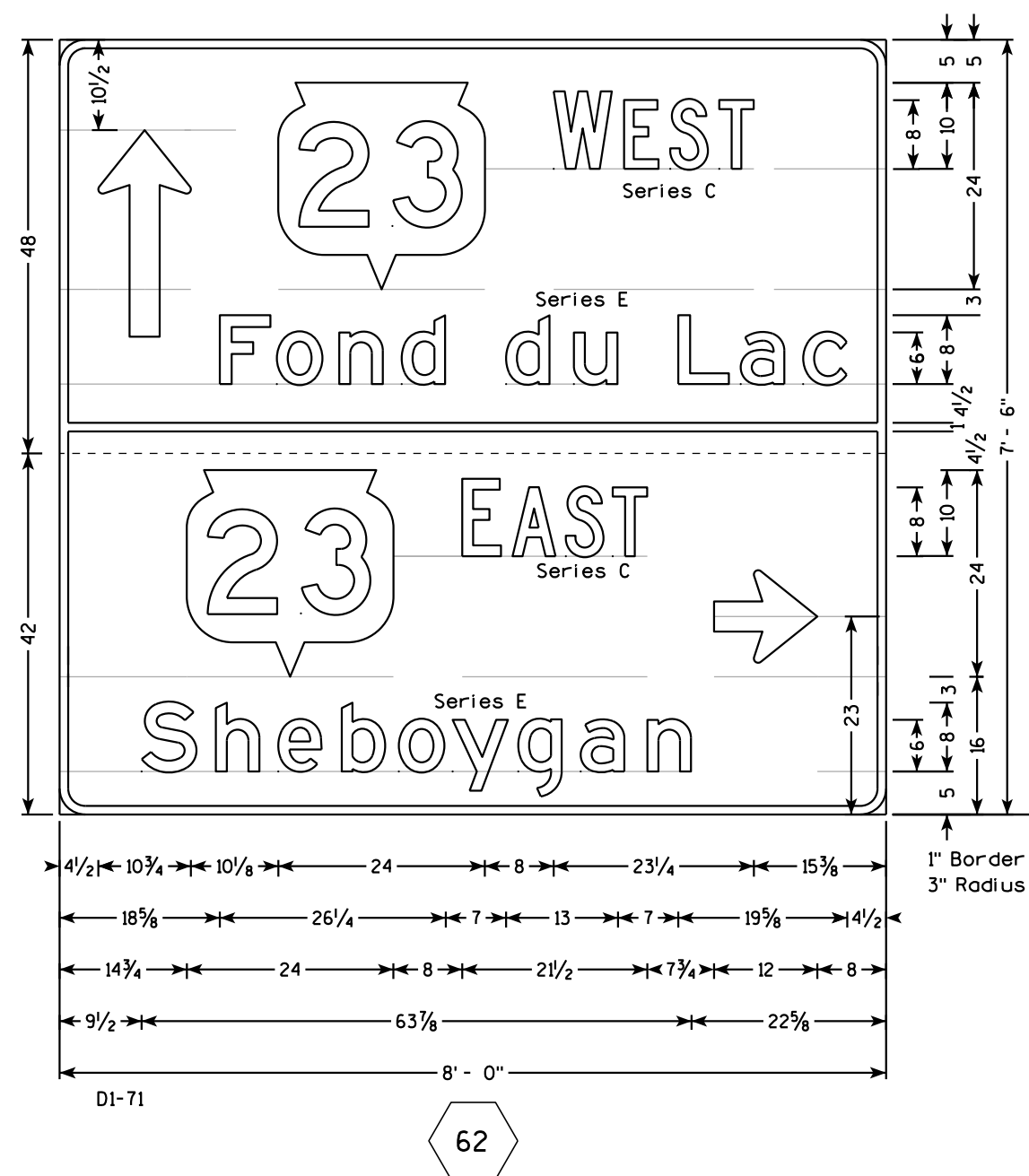
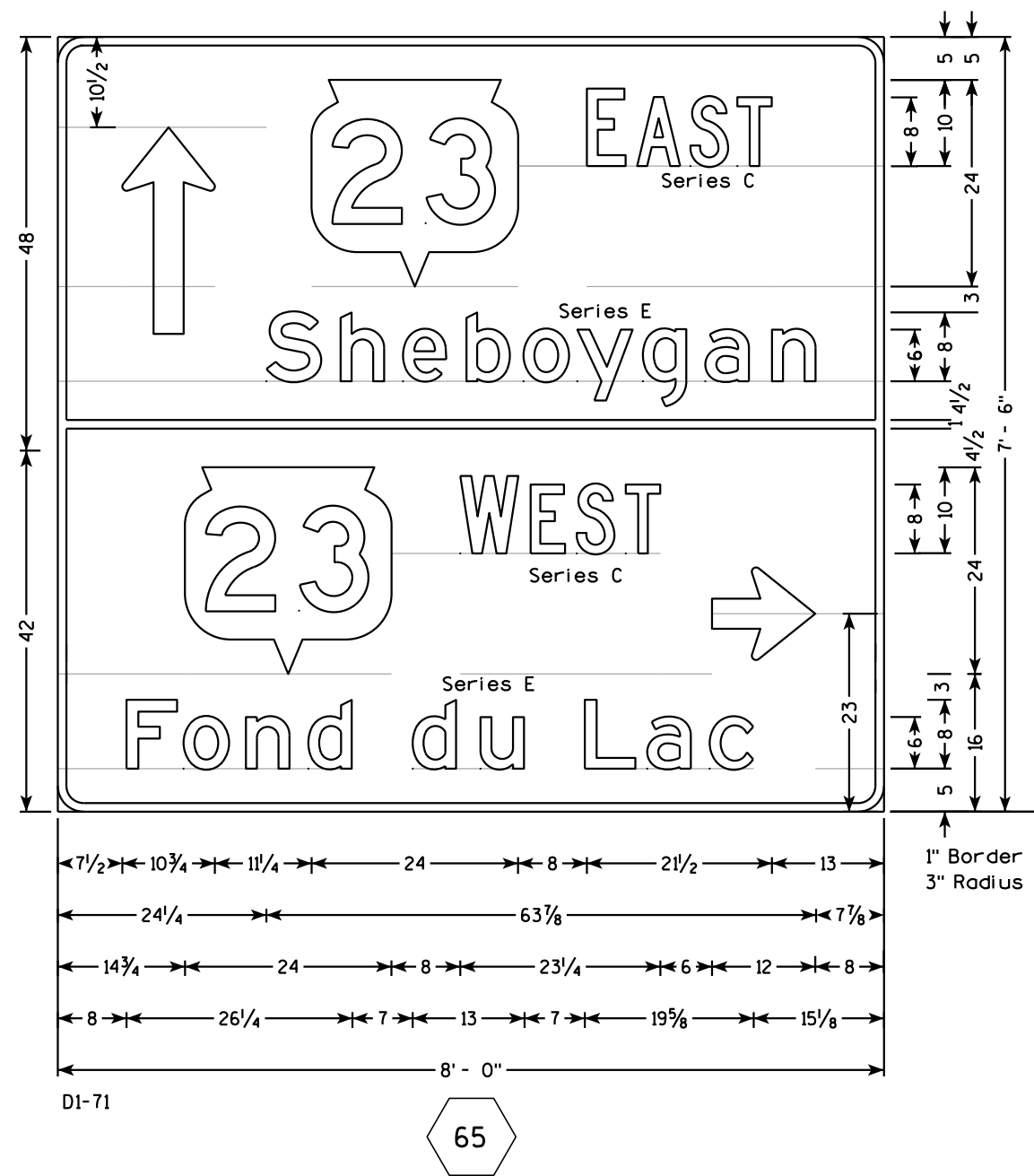
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. x 3/8" I.D. x 1/16" STEEL
 - 1-1/4" O.D. x 3/8" I.D. x .080 NYLON FOR ALL TYPE H SIGNS

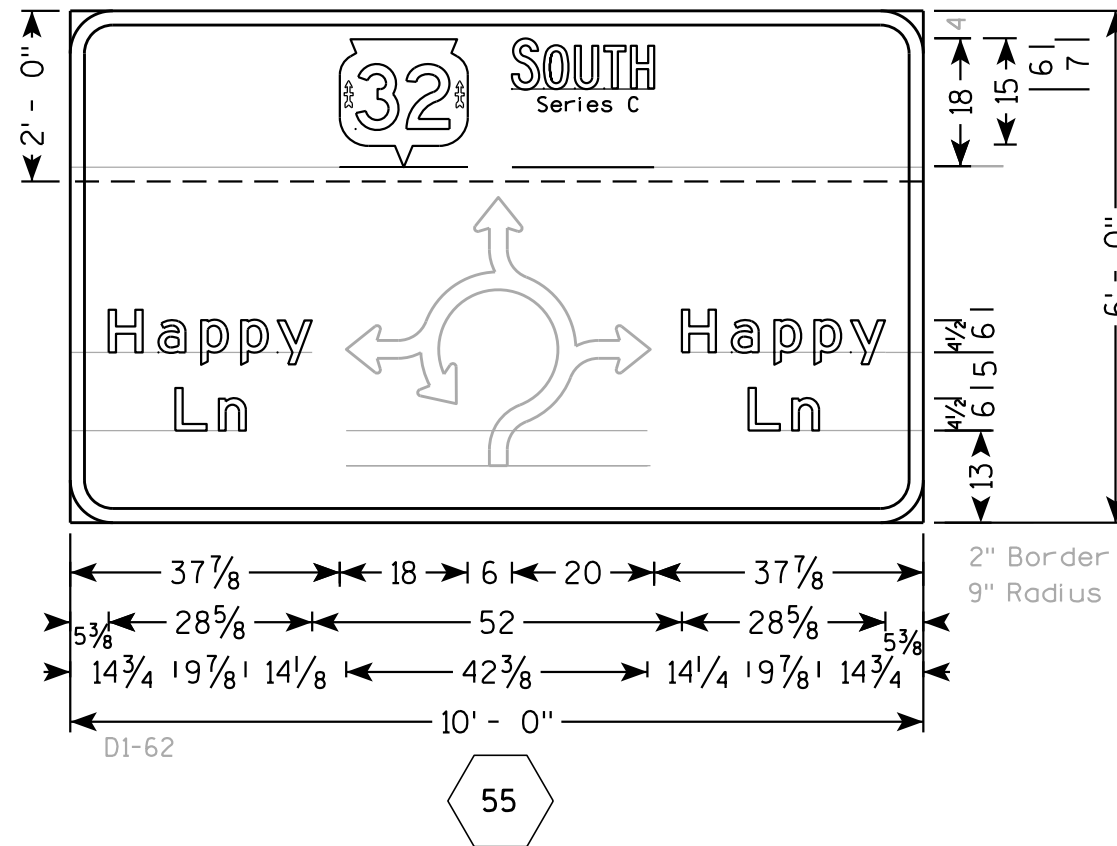
* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Feb. 2015 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

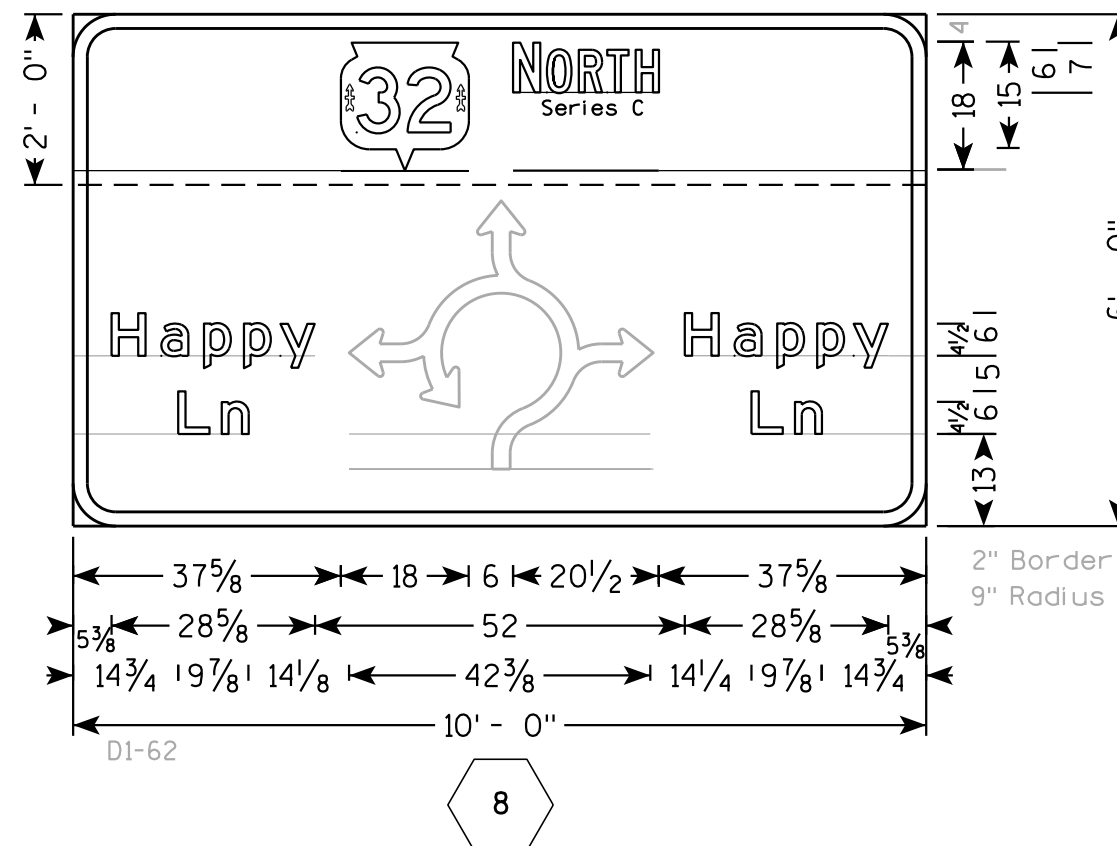
NOTES

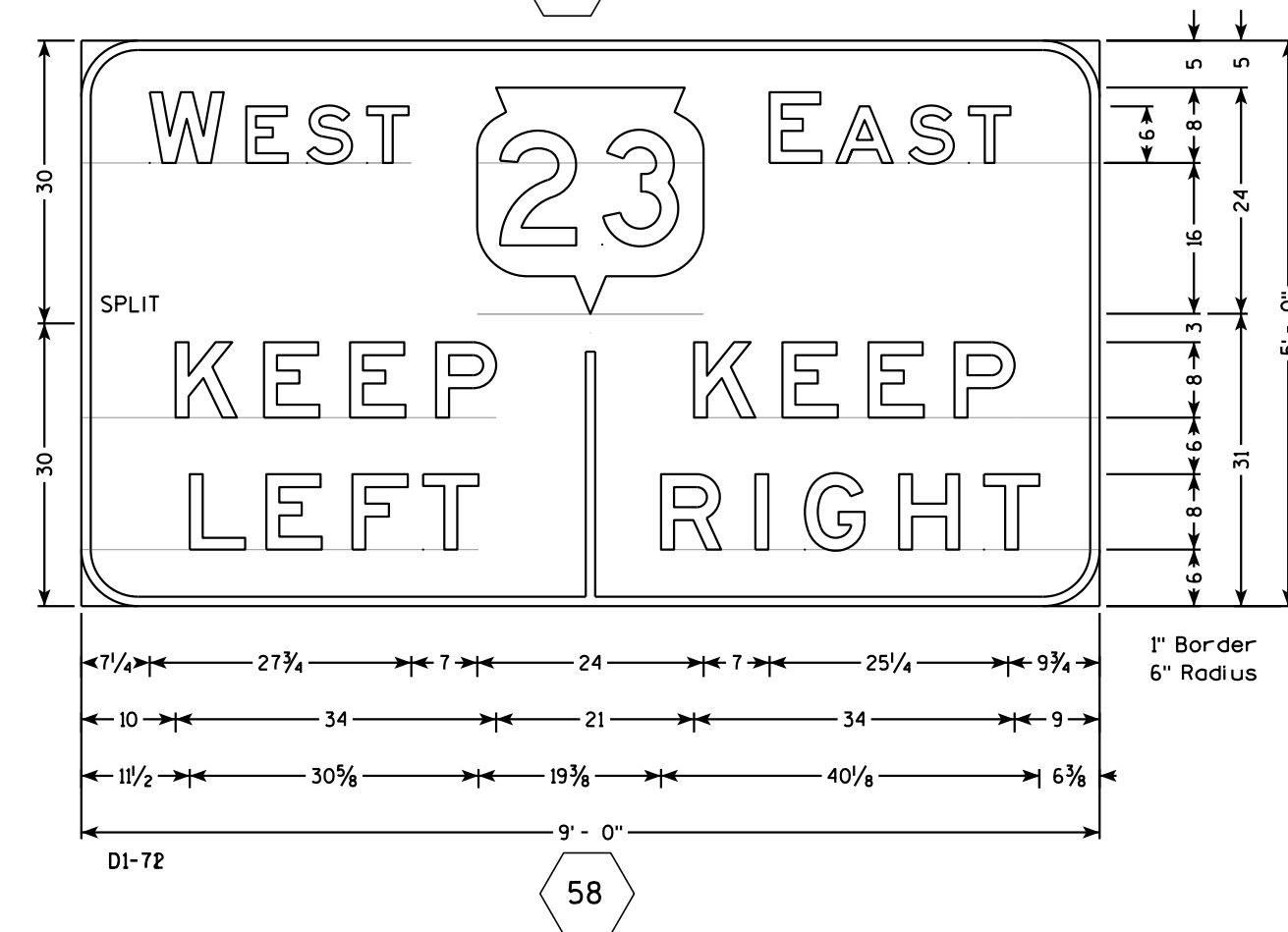
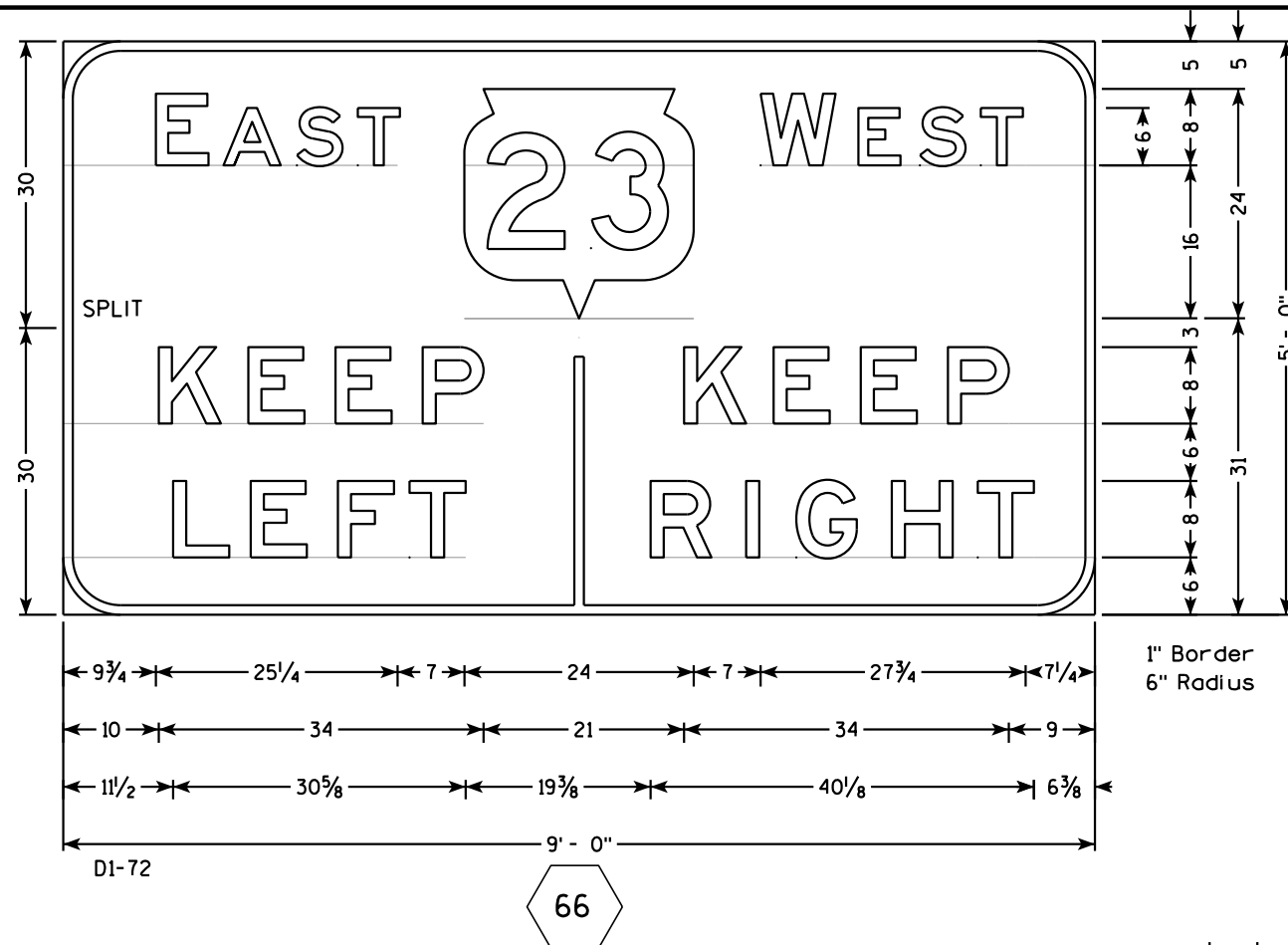
1. All SignsType II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Green
Message - White
3. Message Series - E except as noted





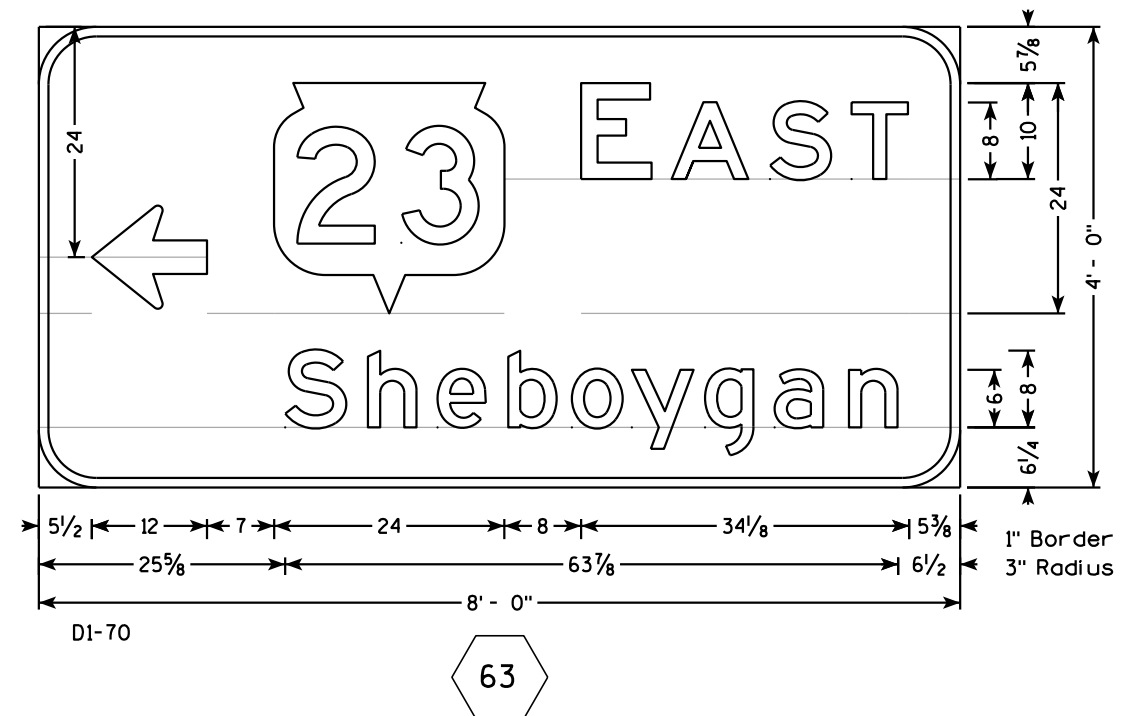
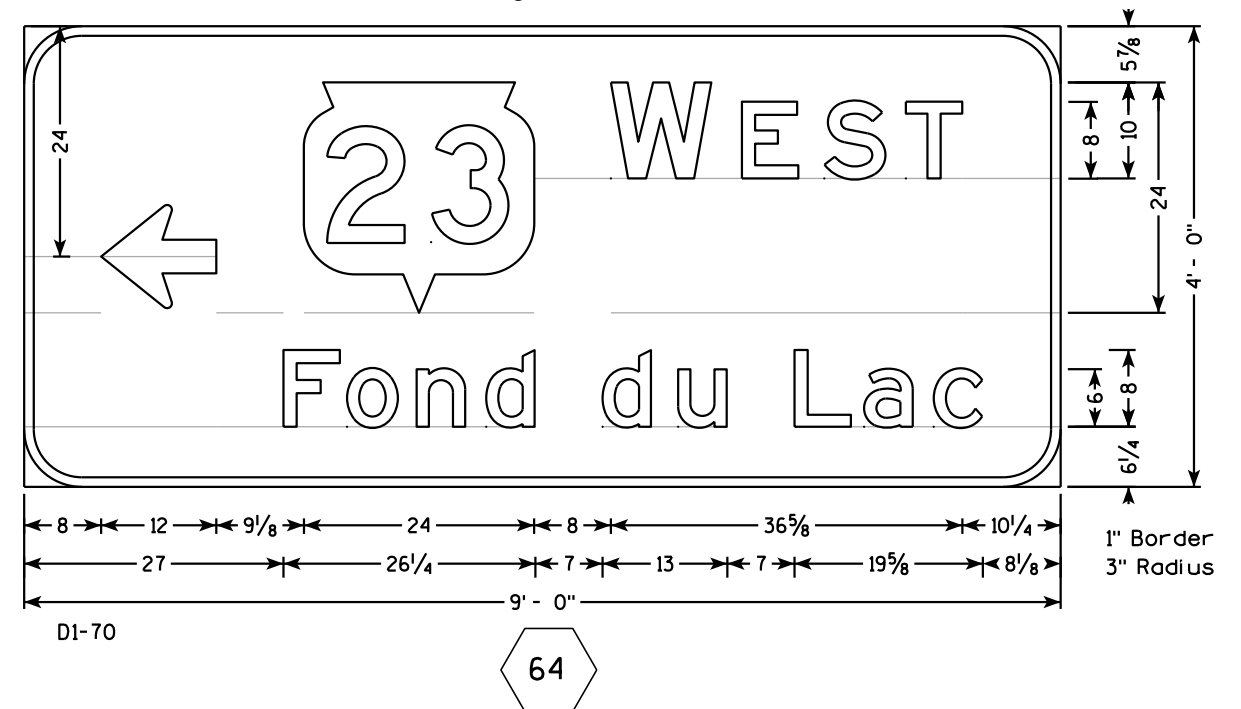
- NOTES
1. All Signs Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
 2. Color:
Background - Green
Message - White
 3. Message Series - E except as noted
 4. For Roundabout Detail refer to Standard Plate A11-12 for dimensions.





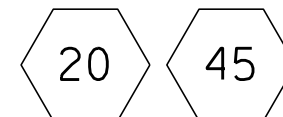
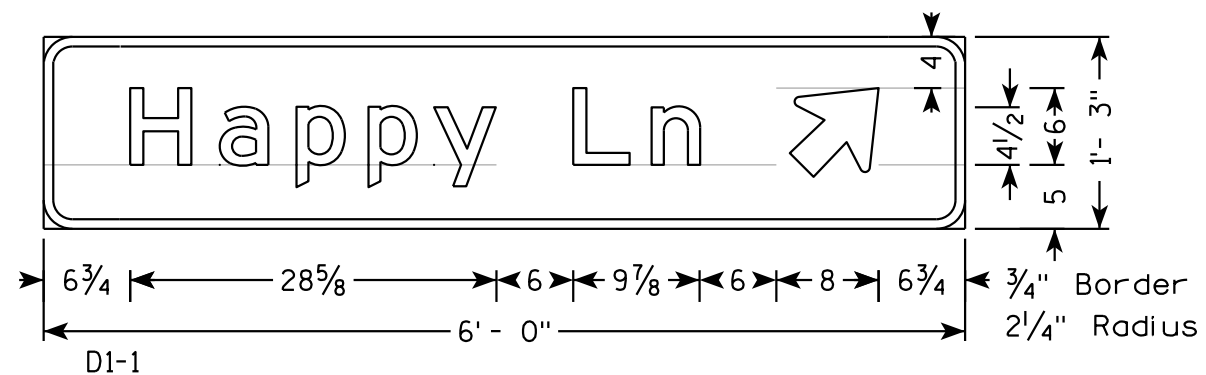
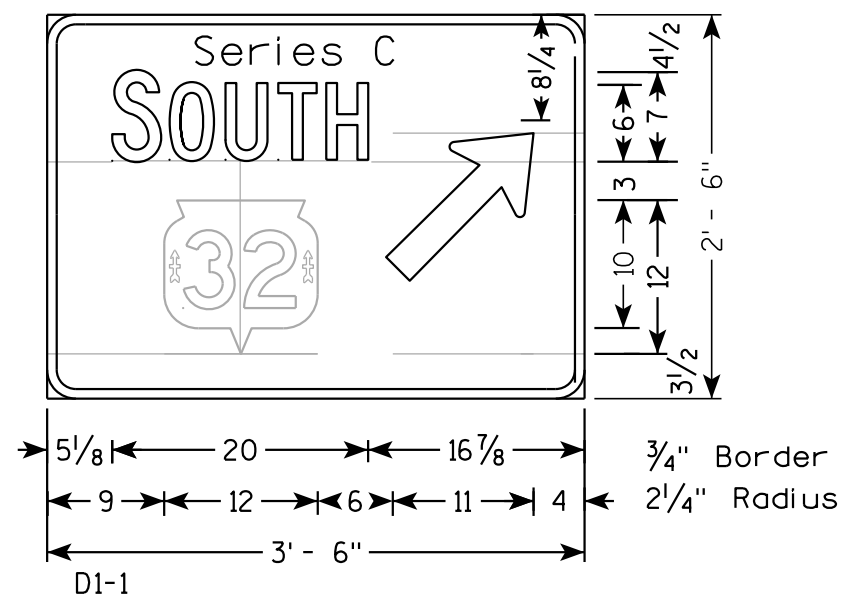
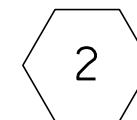
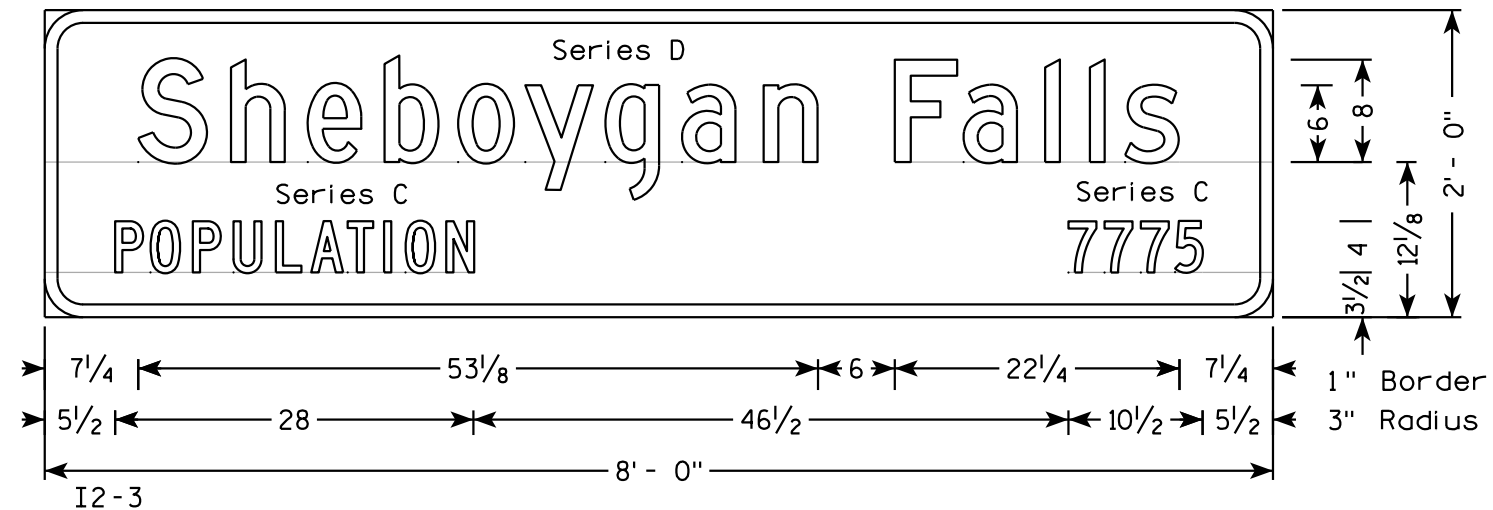
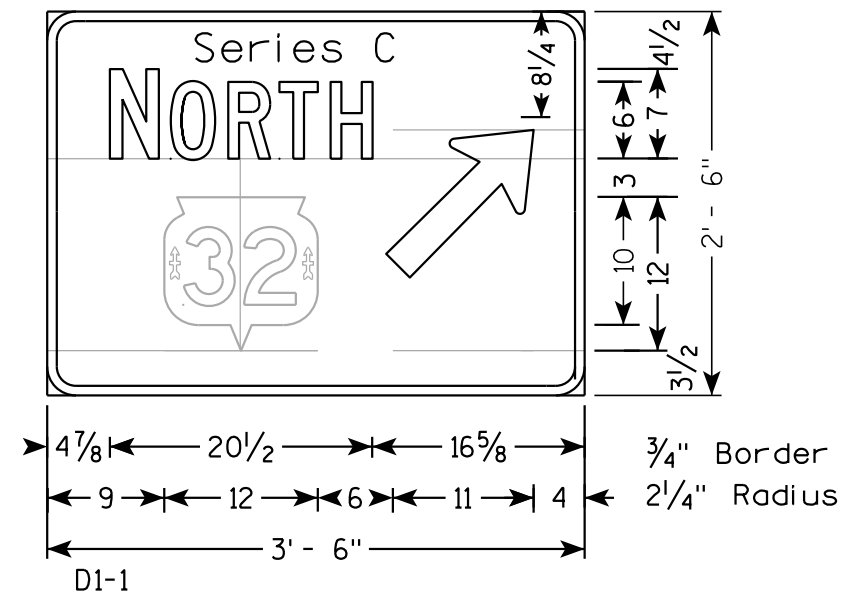
NOTES

1. All SignsType II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Green
Message - White
3. Message Series - E except as noted



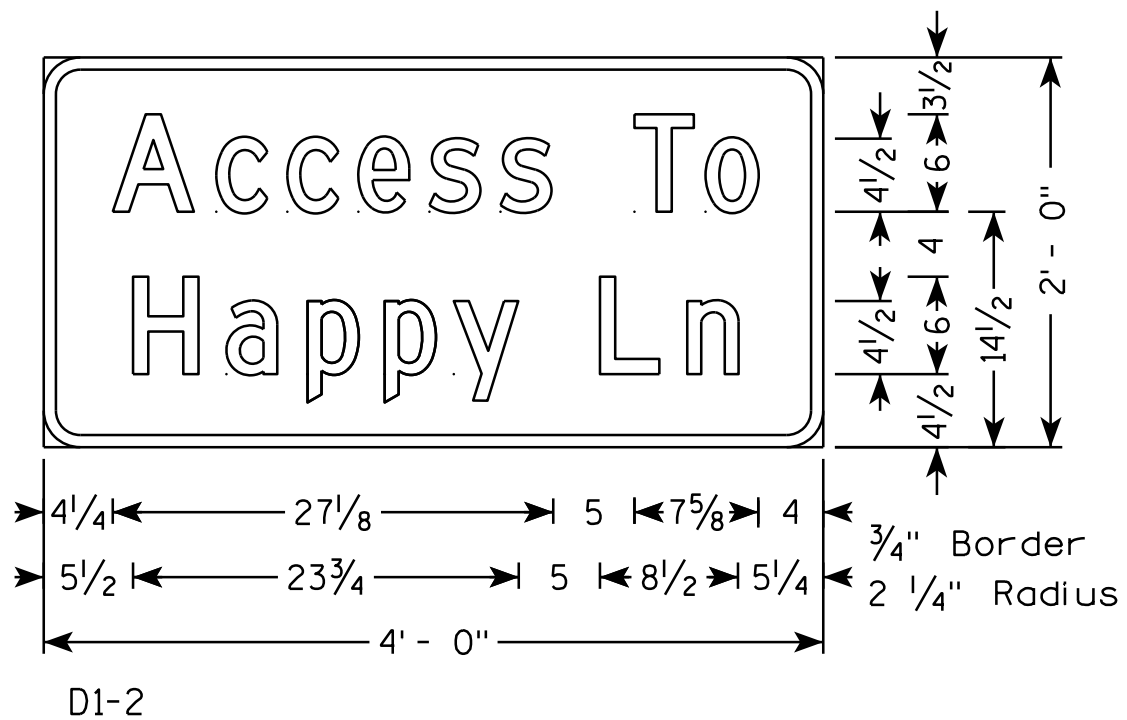
NOTES

1. All Signs Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Green
Message - White
3. Message Series - E except as noted

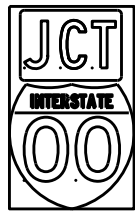


NOTES

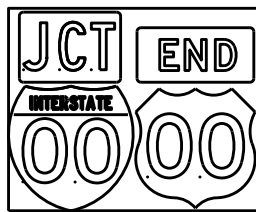
1. Sign is Type II - Type F Reflective
2. Color:
Background - ORANGE
Message - BLACK
3. Message Series - D



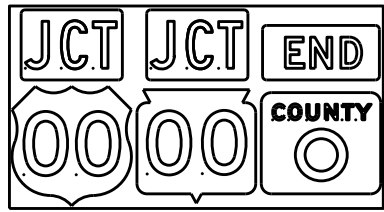
TYPICAL ASSEMBLIES



J1-1



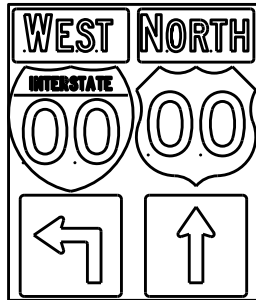
J1-2



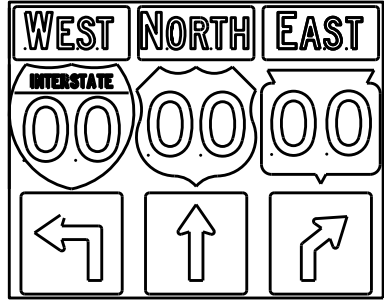
J1-3



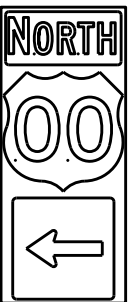
J2-1



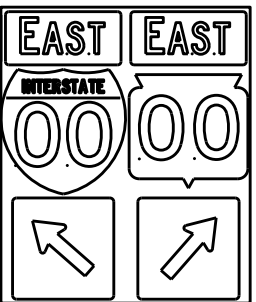
J2-2



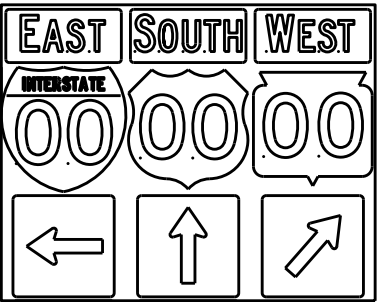
J2-3



J3-1



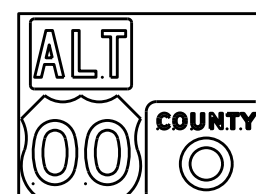
J3-2



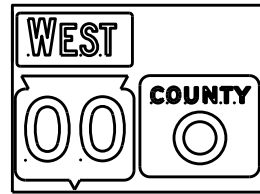
J3-3



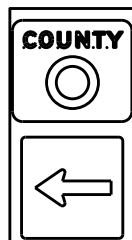
J4-1



J4-2



J4-2



J13-1



J12-1



J32-1



J33-1



J23-1

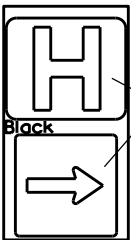


J22-1



JV

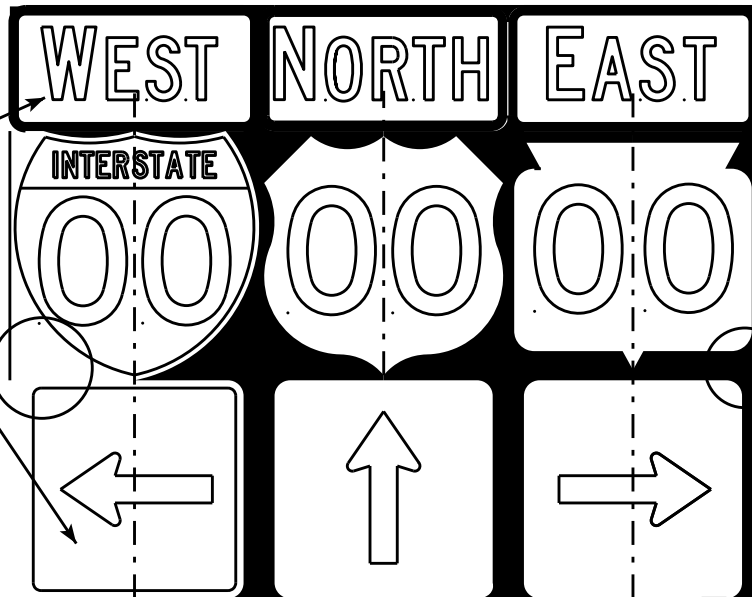
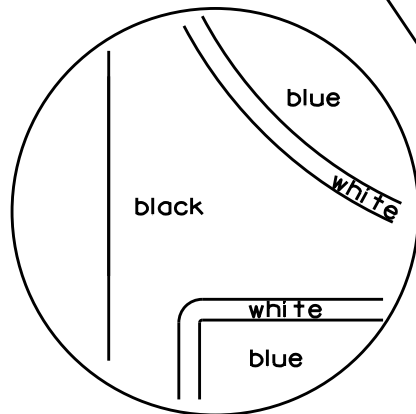
(Typical Vertical J-Assembly
See Note 10 and 11)



JH-1

Blue Background

[blue background
with interstate]



[black background]

ROUTE MARKERS & COMPONENTS
IN TYPICAL ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 2/06/14 PLATE NO. A2-1S.8

NOTES

1. Signs are Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Black Non-reflective
Message - see Note 5
3. Message Series - See Note 5
4. Corners shall be square or rounded if base material is plywood. If base material is metal the corners shall be rounded.
5. The colors and message spacing on each marker shall be according to the applicable route marker panel specifications.
6. Certain marker heads require the component pieces to be the same color. As an example, all the components used with an M1-1 Interstate marker shall be blue.
7. Single panel j-assemblies shall only be used with route marker shields that are same size. If the route marker shields are different size use multiple piece component.
8. Route assemblies that have 24 inch route shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have one horizontal splice between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 inches or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
9. Route assemblies that have 36 inch shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have two horizontal splices. One horizontal splice shall be between the cardinal direction and route shields and the other horizontal splice shall be between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
10. All Vertical J Assemblies are given a Sign Code of JV
11. For JV Assemblies that have a mixture of Interstate and non Interstate shields, arrows and cardinals shall be white on blue.

PROJECT NO:

FILE NAME : C:\CAEFiles\Projects\tr_stdplate\A21S.DGN

PLOT DATE : 06-FEB-2014 14:10

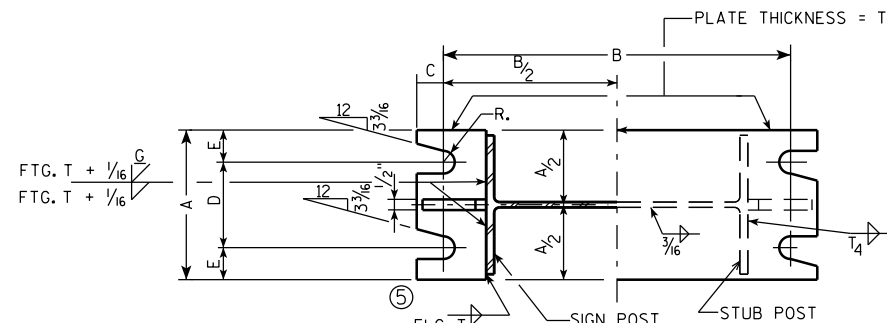
PLOT BY : mscs.ja

PLOT NAME :

SHEET NO:

E

WISDOT/CADDs SHEET 42



DESIGN DATA

WIND PRESSURE = 75 M.P.H.
WIND COMPONENTS - NORMAL = 1.0 TRANSVERSE = 0.0
ICE LOAD = 3 P.S.F.
GROUP LOADS PERCENT OF ALLOWABLE STRESS

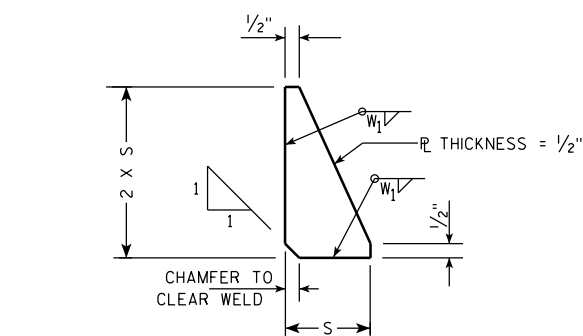
1. DEAD	100
2. DEAD & WIND	140
3. DEAD, ICE & 1/2 WIND ▲	140 ▲25 P.S.F. MIN.

ALLOWABLE SOIL PRESSURE = 1 1/2 T / SQ. FT.
WIND LOAD WAS APPLIED TO THE AREA OF THE SIGN AND
TO THE SUPPORTING MEMBERS.
ICE LOAD WAS APPLIED TO ONE FACE OF THE SIGN AND
AROUND THE SURFACE OF THE SUPPORTING MEMBERS.

GENERAL NOTES

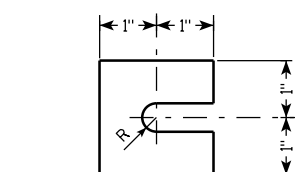
DRAWINGS SHALL NOT BE SCALED.
DESIGN CONFORMS WITH A.A.S.H.T.O. SPECIFICATIONS 1985.
ALL POSTS, POST STUBS & ATTACHMENTS SHALL BE
A.S.T.M. A709 GRADE 50.
THE POST, BASE PLATES, UPPER SIX INCHES OF STUB POST
FLANGE SPLICE PLATE AND FUSE PLATE SHALL BE
GALVANIZED AFTER FABRICATION.
H.S. BOLTS, WASHERS & NUTS SHALL BE A325 GALVANIZED
WHEN POSTS, POST STUBS AND ATTACHMENTS ARE
A709 GRADE 50 AND GALVANIZED.

SIGN POST AND STUB POST ELEVATION



STIFFENER PLATE DETAIL

(SEE TABLE FOR DIMENSIONS)

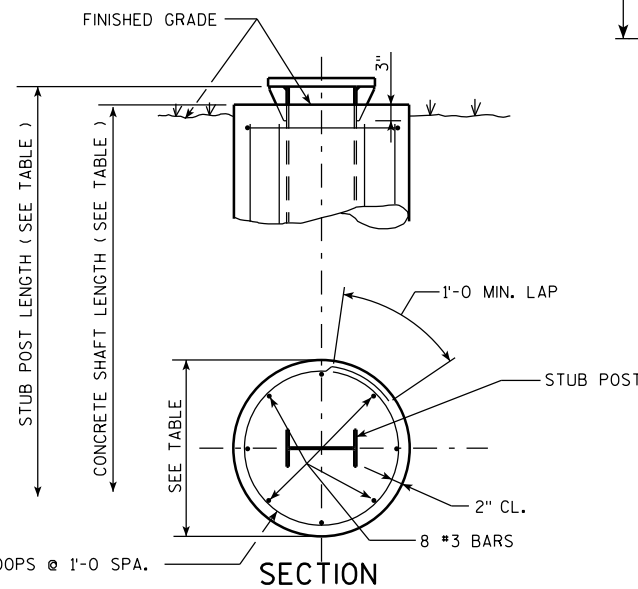


FURNISH 2 @ .012" \pm THICK AND 2 @ .032" \pm THICK SHIMS PER POST. SHIMS SHALL BE FABRICATED FROM BRASS SHIM STOCK OR STRIP CONFORMING TO A.S.T.M.- B36.

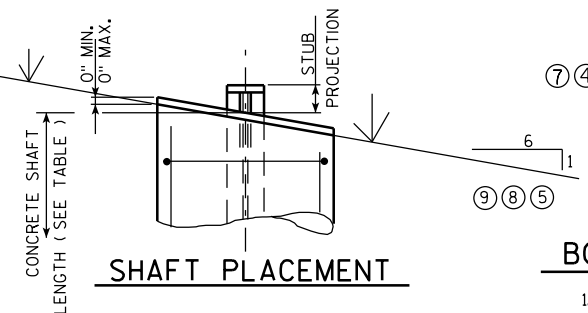
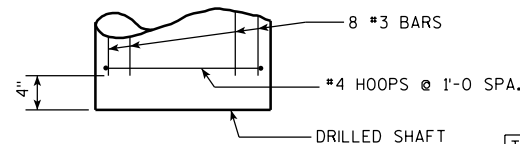
SHIM DETAIL

QUANTITIES FOR 1 FOOTING			
	CONC. MASONRY	C.Y.	REINF. STEEL LBS.
A	0.6		34
B	0.8		49
C	0.9		50
D	0.9		56
E	1.0		62

⑦	REFIN.	TYPE	#3	#4
		A	8 @ 4'-5"	5 @ 6'-3"
		B	8 @ 6'-5"	7 @ 6'-3"
		C	8 @ 6'-11"	7 @ 6'-3"
		D	8 @ 7'-5"	8 @ 6'-3"
		E	8 @ 7'-11"	9 @ 6'-3"



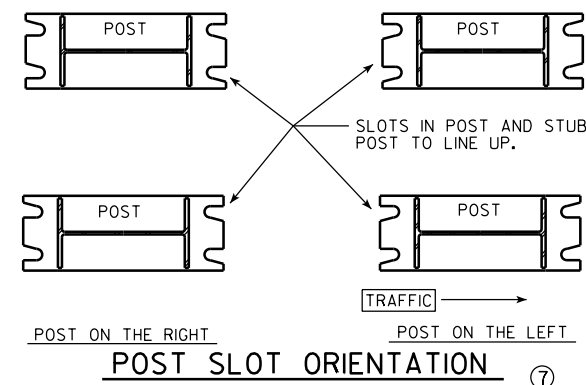
FOUNDATION DETAIL



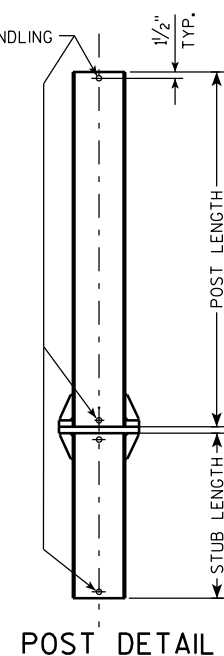
BOLTING PROCEDURE - BASE CONNECTION

1. ASSEMBLE SIGN POST TO STUB POST WITH BOLTS AND ONE OF THE FLAT WASHERS ON EACH BOLT BETW. PLATES.
2. SHIM AS REQ'D. TO PLUMB POST.
3. PRIOR TO BOLT TIGHTENING LUBRICATE BASE CONNECTION BOLTS WITH BEESWAX OR OTHER HIGH-WAX LUBRICANT.
4. TIGHTEN ALL BOLTS THE MAXIMUM POSSIBLE WITH 12" OR 15" WRENCH TO BED WASHERS & SHIMS AND TO CLEAN BOLT THREADS, THEN LOOSEN EACH BOLT IN TURN AND RETIGHTEN IN A SYSTEMATIC ORDER TO THE PRESCRIBED TORQUE. (SEE TABLE)
5. BURR THREADS AT JUNCTION WITH NUT USING A CENTER PUNCH TO PREVENT NUT LOOSENING.

NOTE:
TIGHTEN THE HIGH STRENGTH BOLTS TO THE TORQUE SHOWN.
DO NOT OVERTIGHTEN.



POST SLOT ORIENTATION

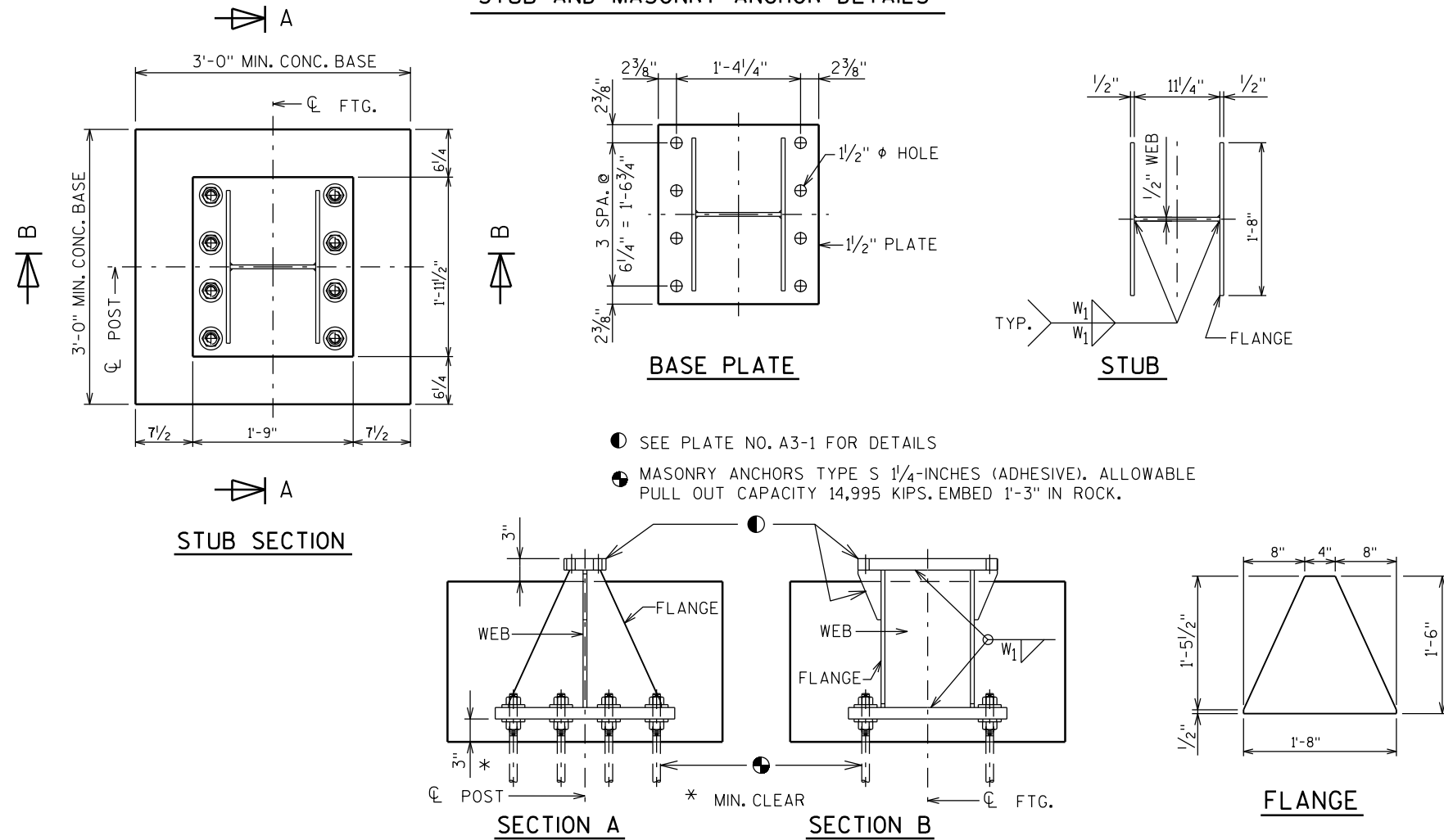


POST DETAIL

				BASE CONNECTION DATA TABLE												FOUNDATION DATA				②
L	X	TYPE	DIMENSION POST SIZE	BOLT SIZE & TORQUE	A	B	C	D	E	T ₁	T ₄	W ₁	R	S	STUB LENGTH	STUB PROJECTION	SHAFT DIAMETER	SHAFT LENGTH	K	
3 3/4	④	A	W10"X12.0 #/FT.	3/4" φ @ 75#-FT.	5/4"	1'-0 3/8	7/8"	3/2"	7/8"	1"	3/16"	5/16"	1 1/32"	2 1/8"	3'-6	3"	2'-0 φ	5'-0	76.0#	
4 3/4	④	B	W12"X16.0 #/FT.	7/8" φ @ 85#-FT.	5/2"	1'-4 1/4	1"	3/2"	1"	1/4"	1/4"	5/16"	1 5/32"	3"	5'-6	3"	2'-0 φ	7'-0	146.5#	
5		C	W12"X19.0 #/FT.	7/8" φ @ 85#-FT.	5/2"	1'-4 1/4	1"	3/2"	1"	1/2"	5/16"	5/16"	1 5/32"	3"	6'-0	3"	2'-0 φ	7'-6	182.1#	
5		D	W12"X22.0 #/FT.	7/8" φ @ 85#-FT.	5/2"	1'-4 1/4	1"	3/2"	1"	1/2"	3/8"	5/16"	1 5/32"	3"	6'-6	3"	2'-0 φ	8'-0	210.5#	
5	③	E	W12"X26.0 #/FT.	1" φ @ 90#-FT.	7"	1'-4 1/4	1 1/4"	4"	1 1/2"	1 1/2"	3/8"	5/16"	1 1/32"	3"	7'-0	3"	2'-0 φ	8'-6	293.0#	
																			③	

STRUCTURAL CARBON STEEL PAY WTS. (1POST) = K+ (POST LENGTH X POST WT.)
 " K " INCLUDES STUB, BASE PLATES, STIFFS., BOLTS, AND WASHERS.

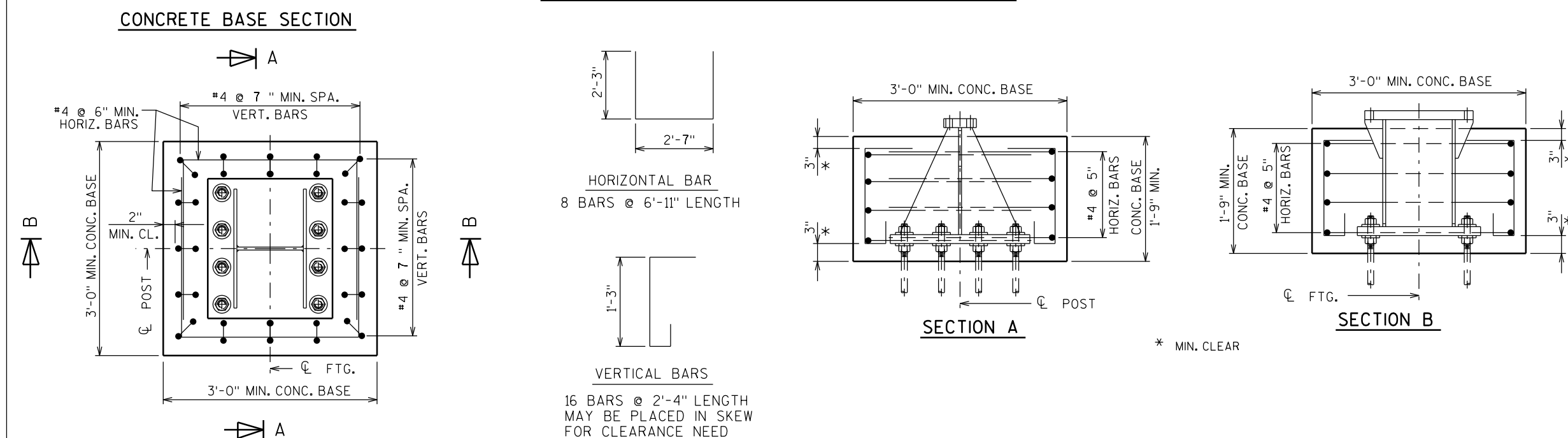
STUB AND MASONRY ANCHOR DETAILS



GENERAL NOTES

- Quantities per Base:
 - REINFORCING BAR STEEL = 62 LBS
 - CONCRETE = 0.6 C.Y.
 - STEEL WEIGHT = 335 LBS
- All materials, except anchor rod, nuts and washers, are to be A.S.T.M. A709 grade 50. All materials to be galvanized after fabrication.
- If the contractor encounters rock before reaching the footing depth, per the A3-1 Sign Detail, determine the pull-out capacity of a test adhesive anchor installed in the rock. If the test result equals or exceeds the pull-out capacity of 14,995 KIPS, the contractor may install the breakaway stub for rock, according to this detail.

CONCRETE BASE AND REINFORCING STEEL DETAILS



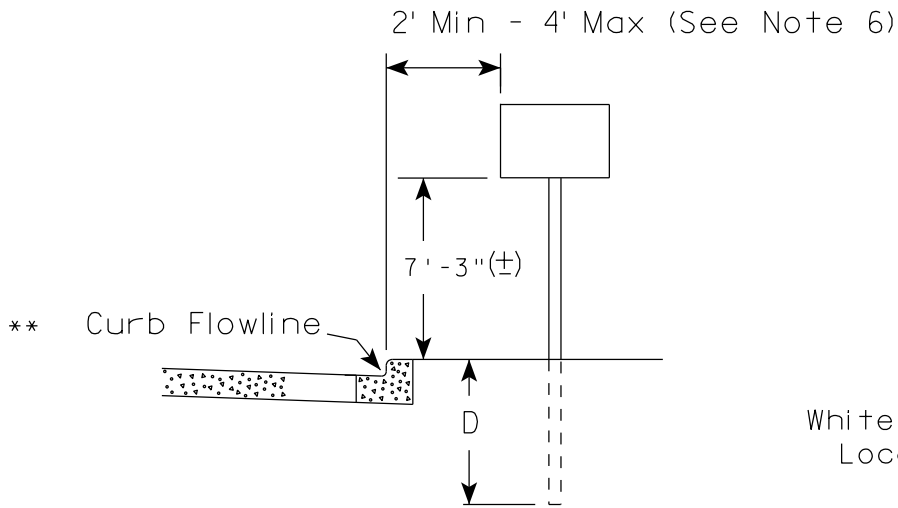
ALTERNATE BREAK-AWAY
BASE ON ROCK
A3-1M

WISCONSIN DEPT OF TRANSPORTATION

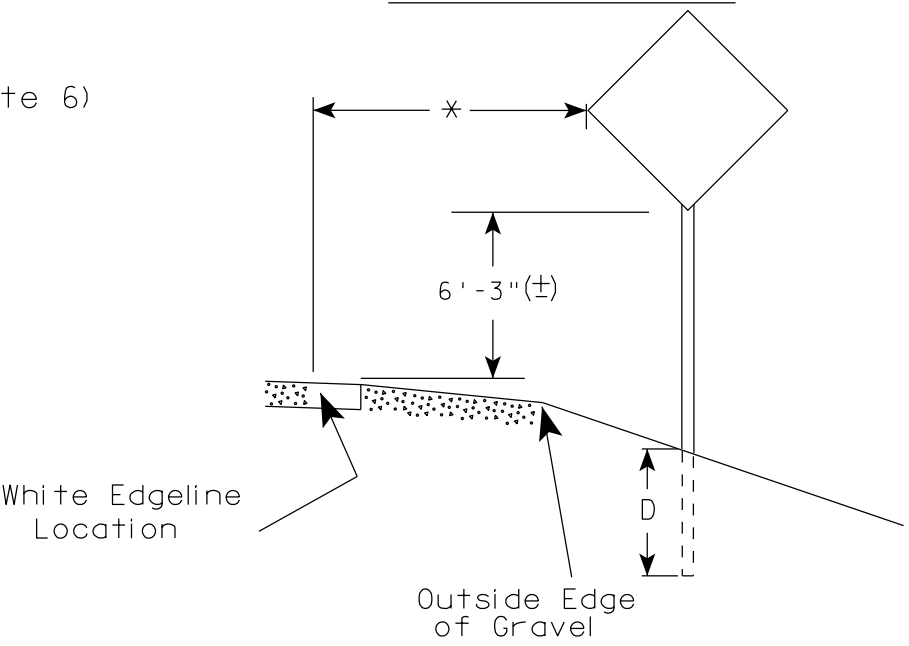
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/06/2014 PLATE NO. A3-1M.1

URBAN AREA

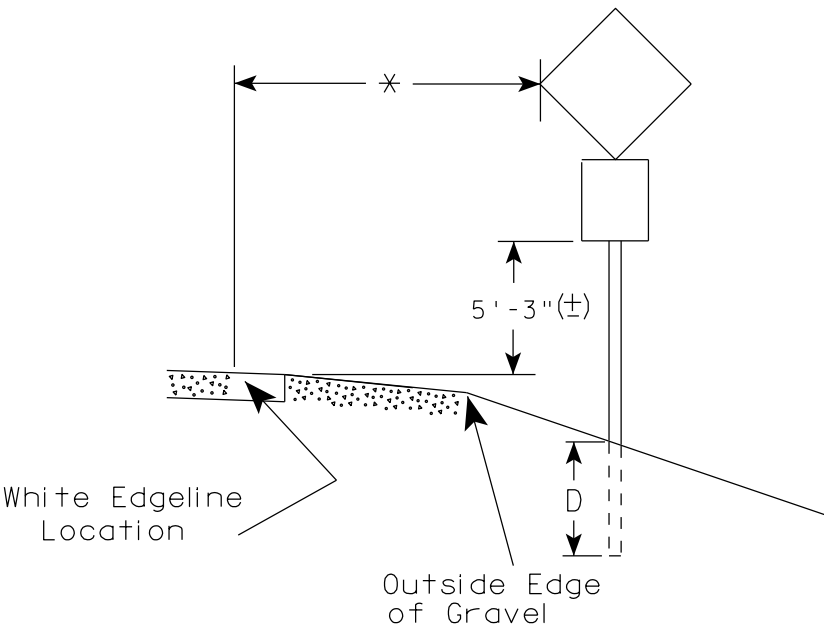
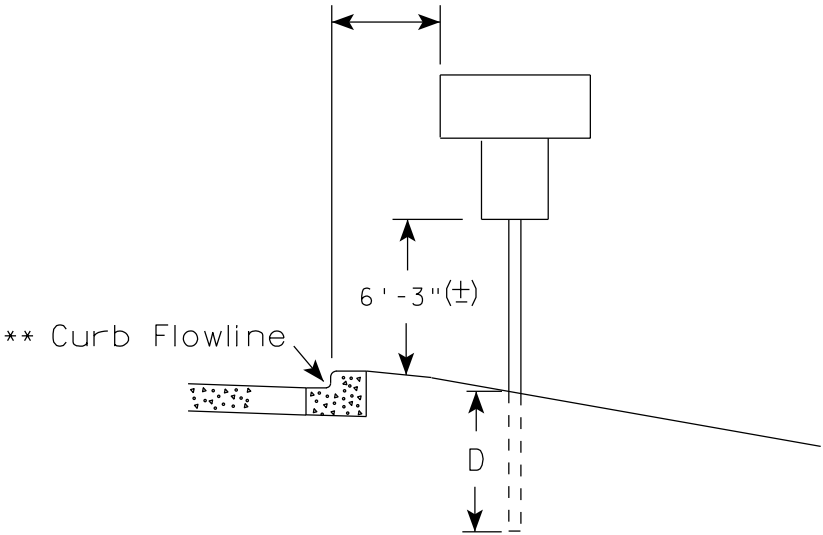


RURAL AREA (See Note 2)



- GENERAL NOTES
1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
 2. If signs are mounted on barrier wall, see A4-10 sign plate.
 3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
 4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. The (±) tolerance for mounting height is 3 inches.
 8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
 9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

2' Min - 4' Max (See Note 6)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

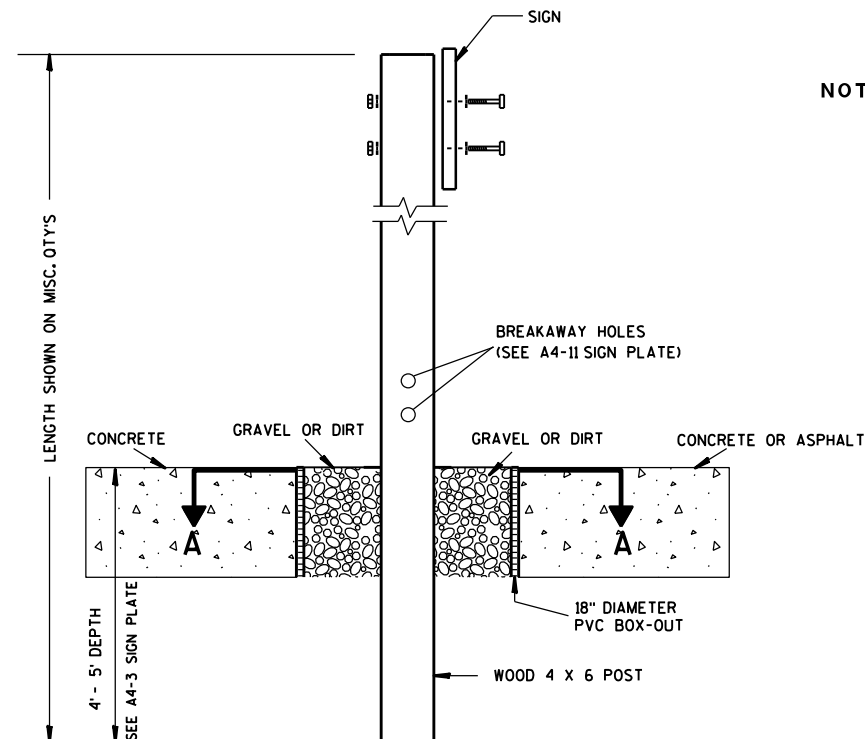
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

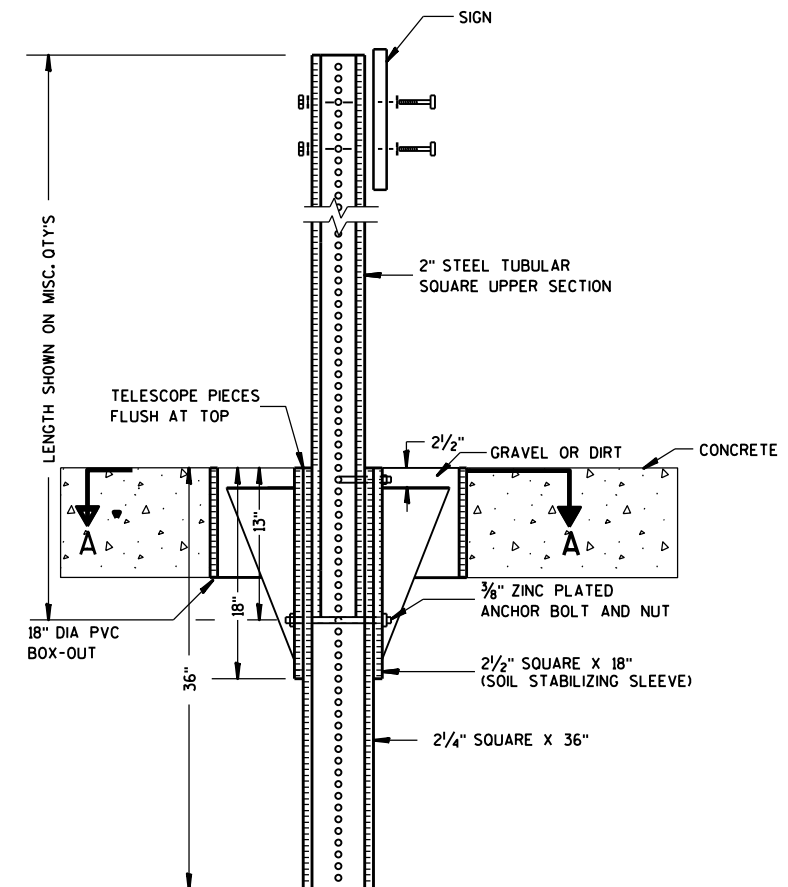
DATE 7/23/15 PLATE NO. A4-3.20



ELEVATION VIEW

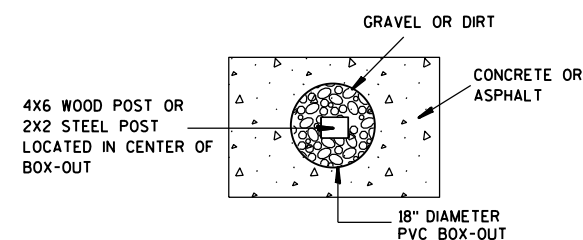
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

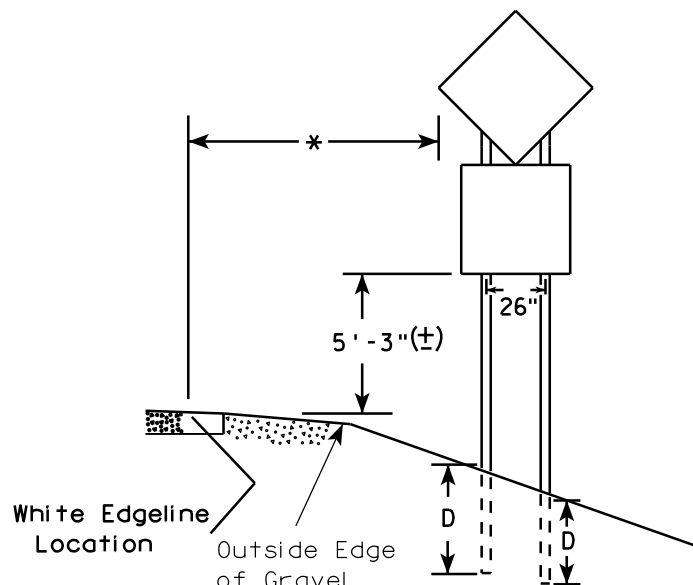
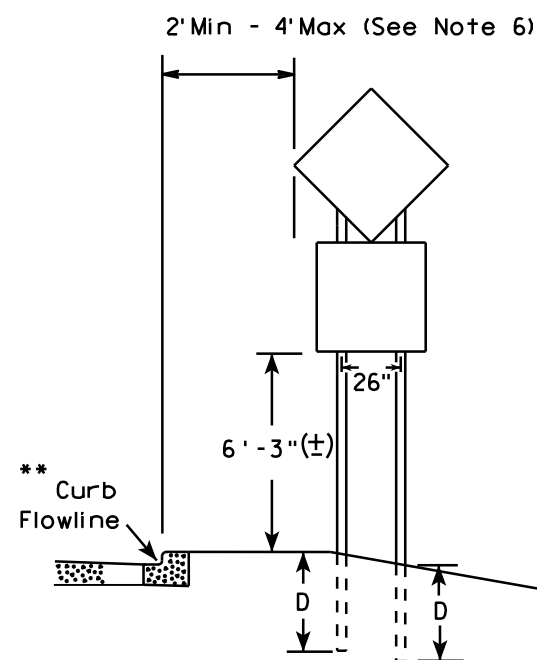
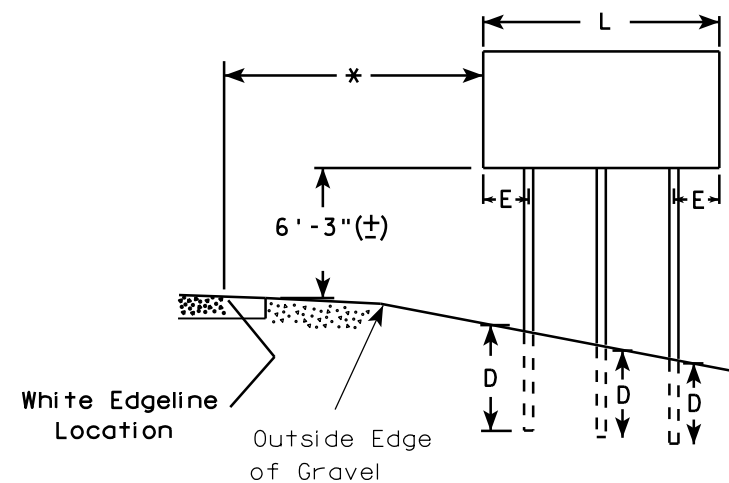
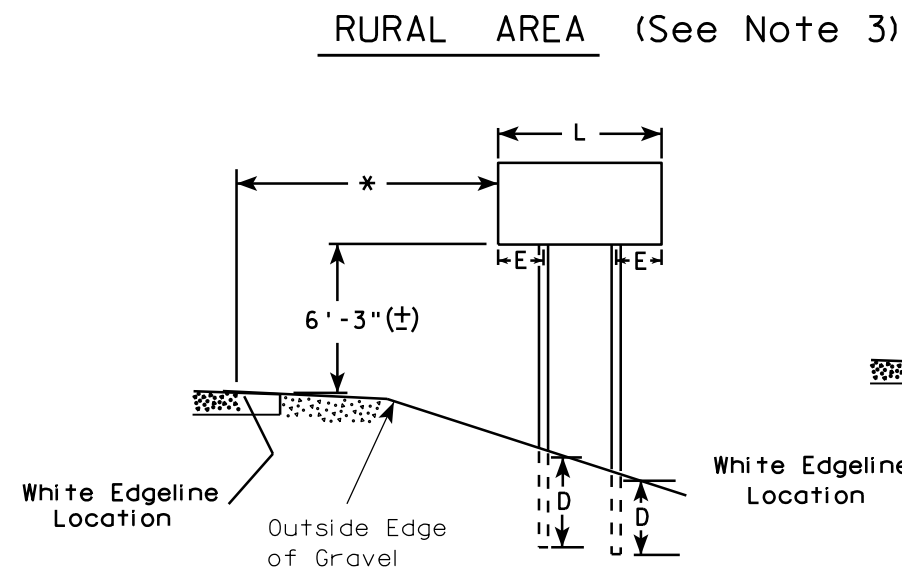
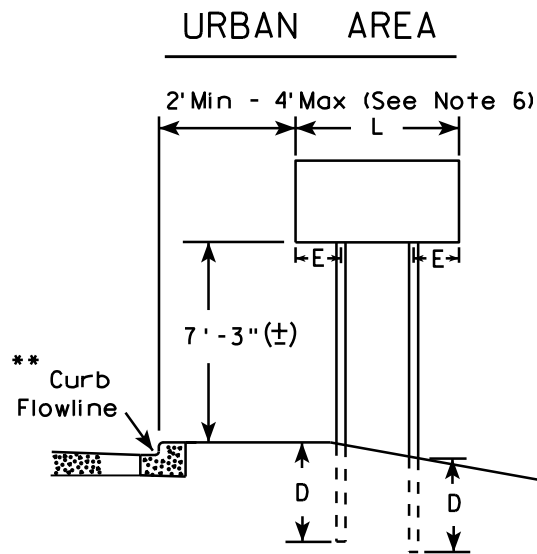
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



48" DIAMOND WARNING SIGN

48" DIAMOND WARNING SIGN

- GENERAL NOTES**
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
 2. See tables below for required number of posts.
 3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
 4. The (±) tolerance for mounting height is 3 inches.
 5. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
 8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 120" less than 168"	12"

SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)	
L	E
168" and greater	12"

POST EMBEDMENT DEPTH

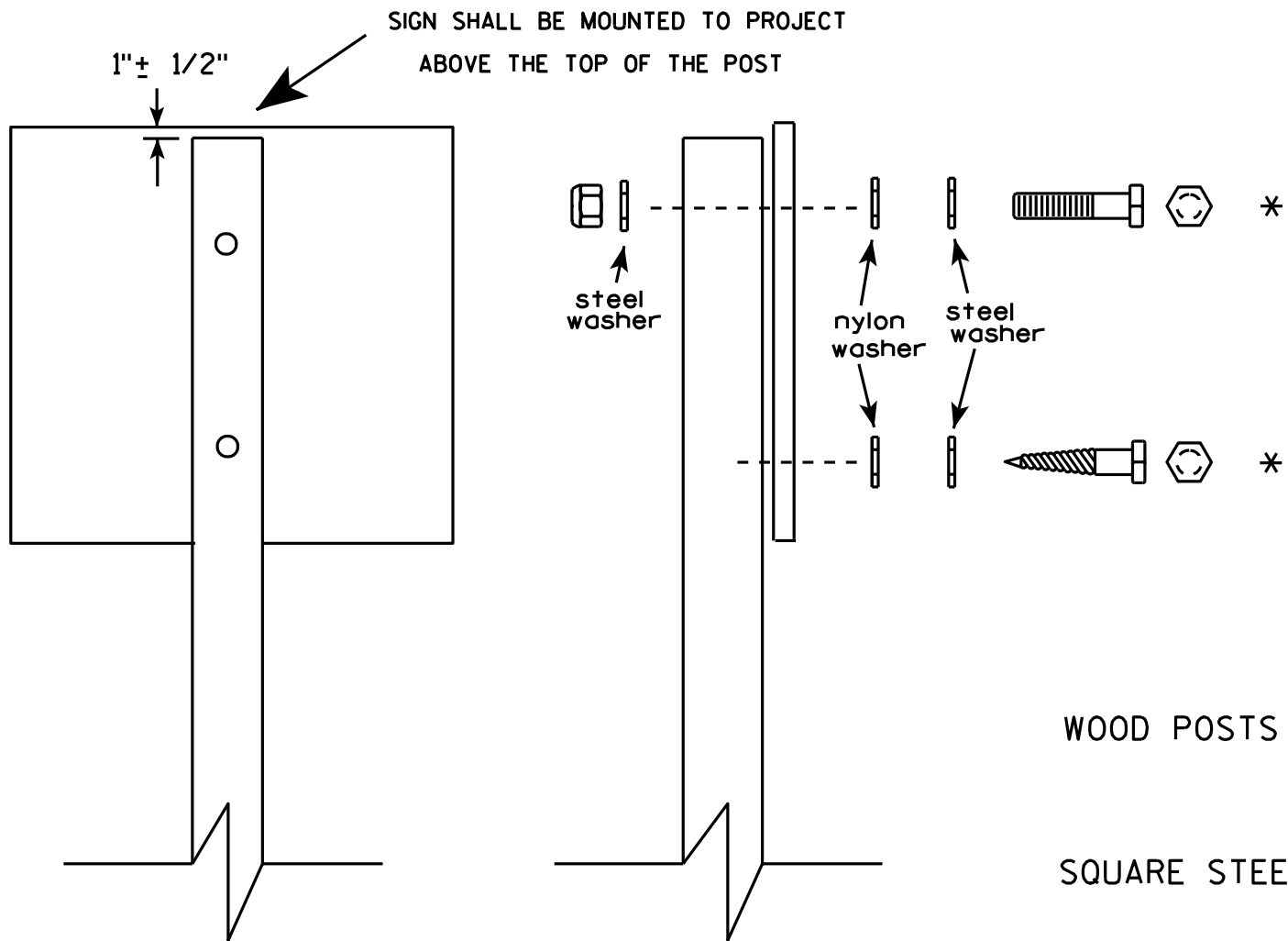
Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-4.14

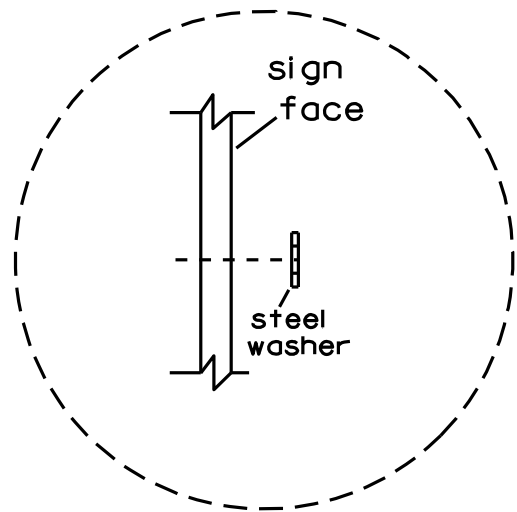


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- WOOD POSTS (4" x 4" or 4" x 6")
LAG SCREWS - 3/8" X 3"
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.




Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7

**2 1/4 " SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**

4" x 10" x 10 GA. — 
STEEL PLATE (CUT
AS SHOWN) WELDED
TO ALL FOUR CORNERS
OF TELESPAR TUBE

**2 1/2" SQUARE
12 GAUGE
OMNI-DIRECTIONAL
PERFORATED
SOIL STABILIZING SLEEVE
GALVANIZED FINISH**

LENGTH SHOWN ON MISC. QTY'S
 18" DIA SCHEDULE 40 PVC BOX-OUT
 TELESCOPE PIECES FLUSH AT TOP
 2" STEEL TUBULAR SQUARE UPPER SECTION
 ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES
 $\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT
 2" GRAVEL OR DIRT
 $\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT
 2" SQUARE X 18" (SOIL STABILIZING SLEEVE)
 2" SQUARE X 36"
 SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL
 SIGN

LENGTH SHOWN ON MISC. QTY'S

SIGN

SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

2" STEEL TUBULAR SQUARE UPPER SECTION

ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES

$\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT

TELESCOPE PIECES FLUSH AT TOP

1"

$\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT

2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)

2 1/4" SQUARE X 36"

36"

18"

12"

A

A

3/8" ZINC PLATED CORNER
ANCHOR BOLT AND NUT

DIRECTION
OF TRAFFIC

SECTION A-A

Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch

for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E
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FILE NAME : C:\CAEFiles\Projects\tr_stdplate\A49.DGN

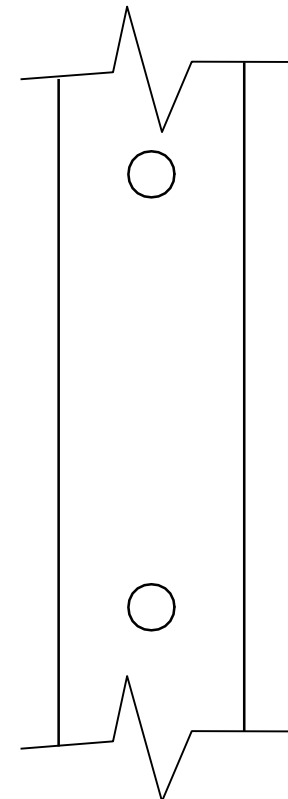
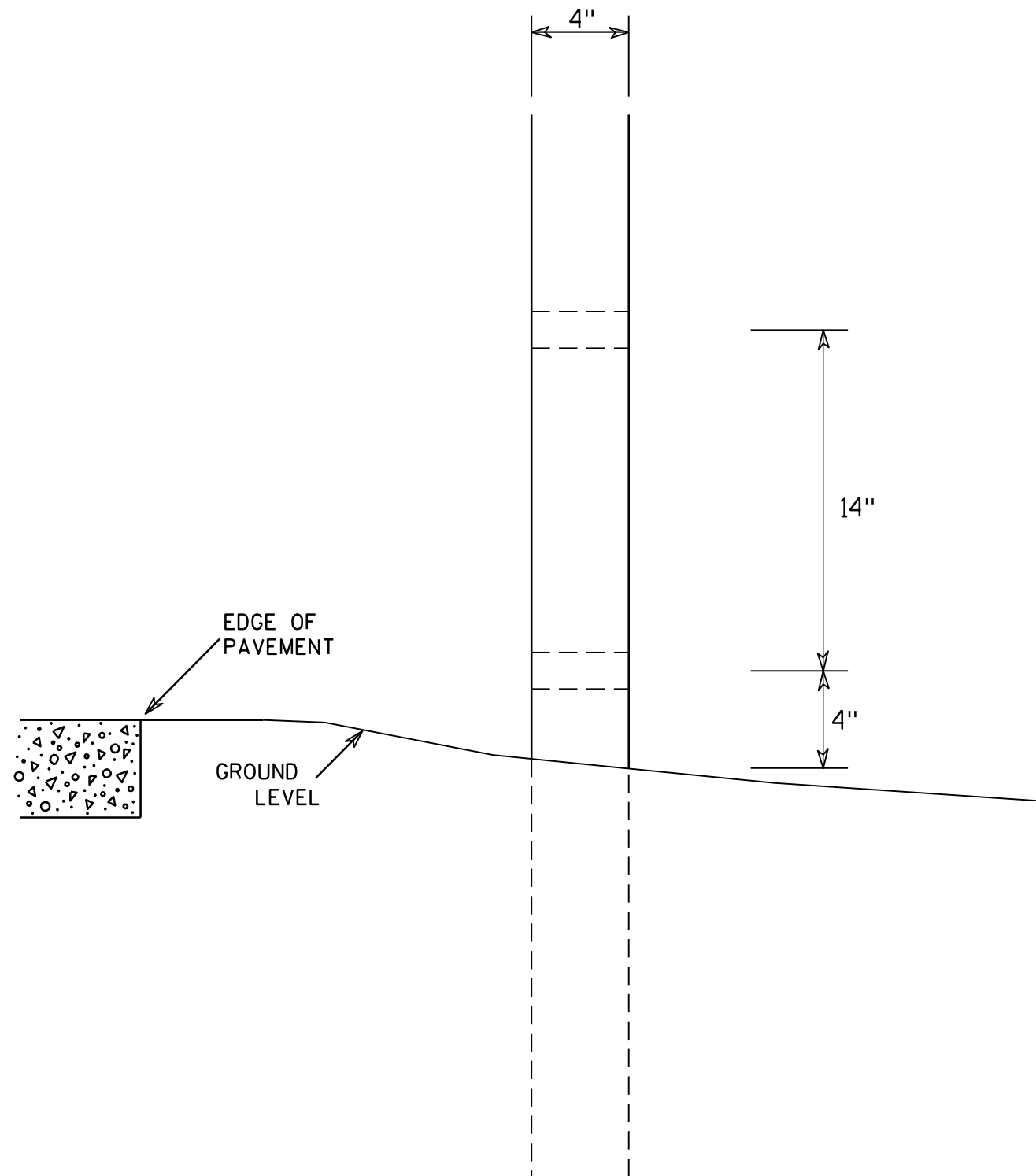
PLOT DATE : 05-FEB-2015 17:09

PLOT BY : mscs_ja

PLOT NAME :

PLOT SCALE : 13.659812:1.000000

WISDOT/CADDS SHEET 42



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1 1/2" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

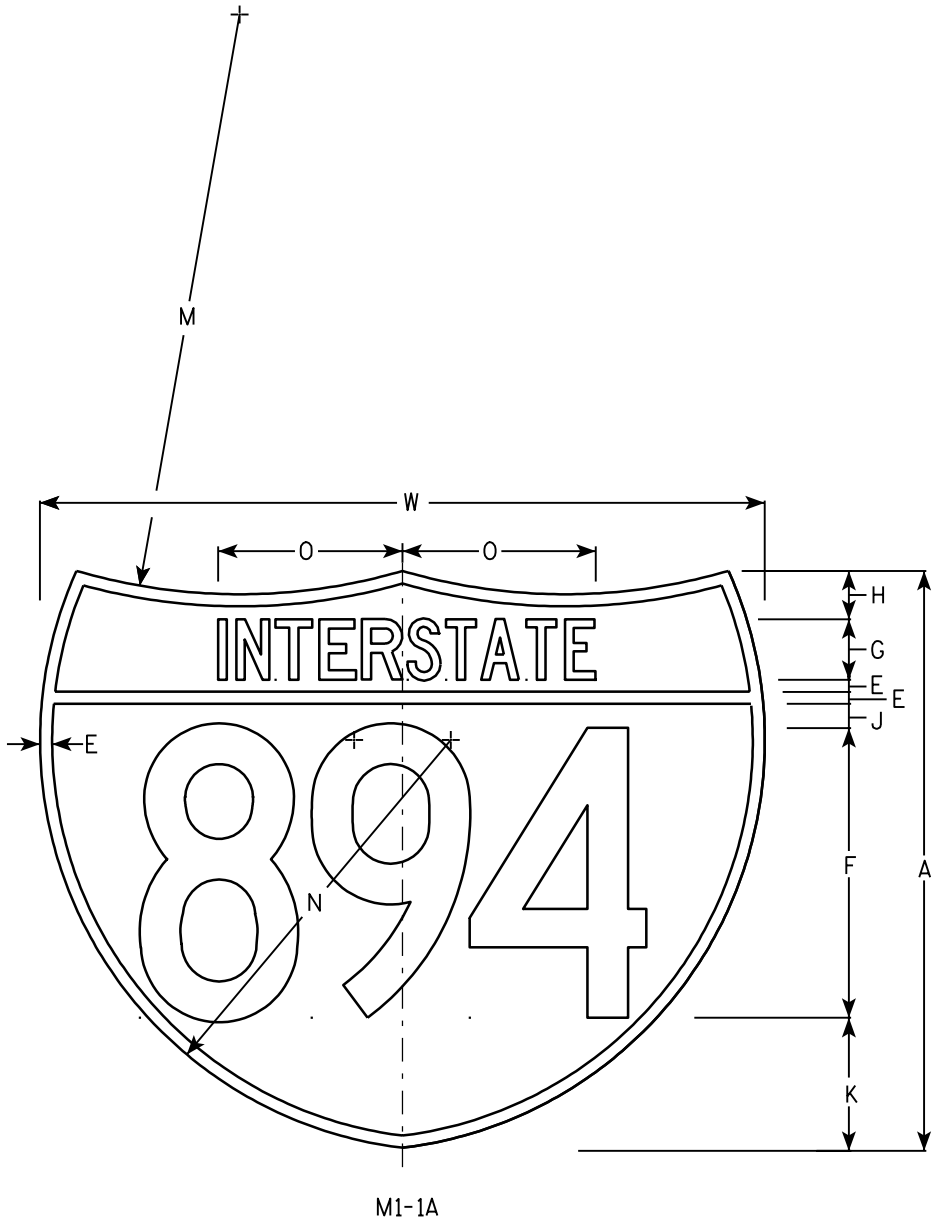
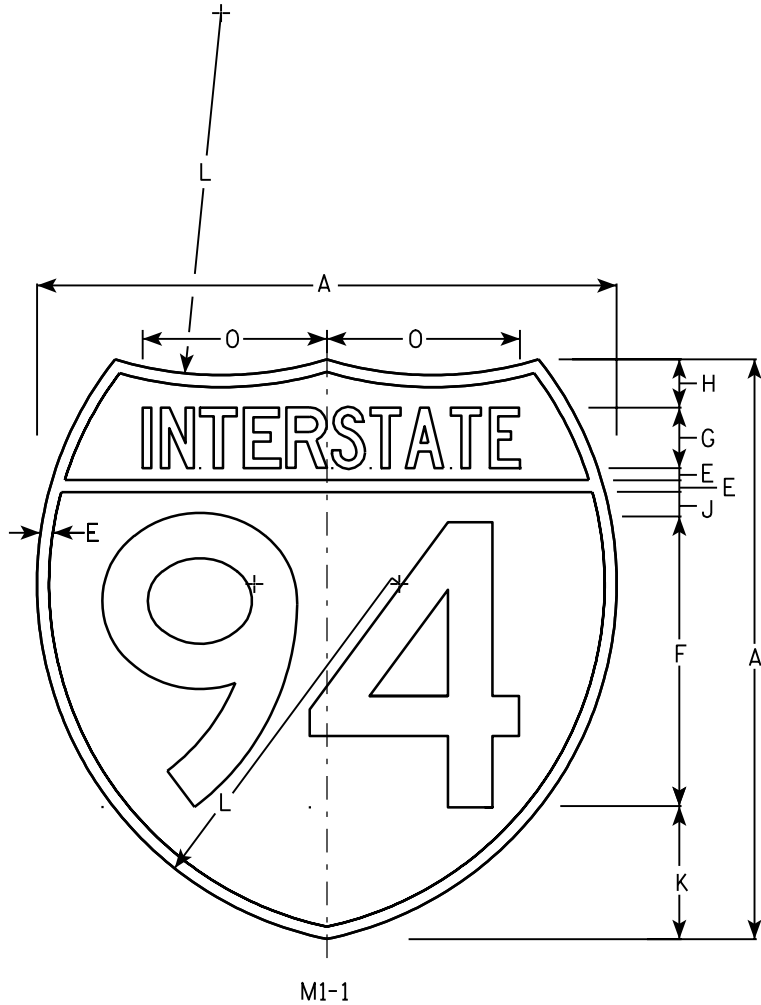
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

- 1. Sign is Type II - See Note 6 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Top Red - Bottom Blue (See Note 6)
Message - White - See Note 6
- 3. Message Series - See note 5
- 4. Substitute appropriate numerals & adjust spacing as per plate A10-1.
- 5. M1-1 - Numerals - D
Interstate - C
M1-1A - All copy - C
- 6. Permanent Signs
Message - Type H Reflective
Detour or other temporary signs
Background - Reflective
Message - Reflective

Metric equivalent for these signs are:

SIZE	M1 - 1	SIZE	M1 - 1A
1			
2	600 mm X 600 mm	2	600 mm X 750 mm
3	900 mm X 900 mm	3	900 mm X 1125 mm
4	900 mm X 900 mm	4	900 mm X 1125 mm
5	900 mm X 900 mm	5	900 mm X 1125 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Area sq. ft.	Area sq. ft.	Area m ²	Area m ²
1																													
2	24				1/2	12	2 1/2	2		1	5 1/2	15	24	17	7 7/8								30			3.13	3.91	.36	.46
3	36				3/4	18	3 3/4	3		1 1/2	8 1/4	22 1/2	36	25 1/2	11 3/4								45			7.03	8.79	.81	1.05
4	36				3/4	18	3 3/4	3		1 1/2	8 1/4	22 1/2	36	25 1/2	11 3/4								45			7.03	8.79	.81	1.05
5	36				3/4	18	3 3/4	3		1 1/2	8 1/4	22 1/2	36	25 1/2	11 3/4								45			7.03	8.79	.81	1.05

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

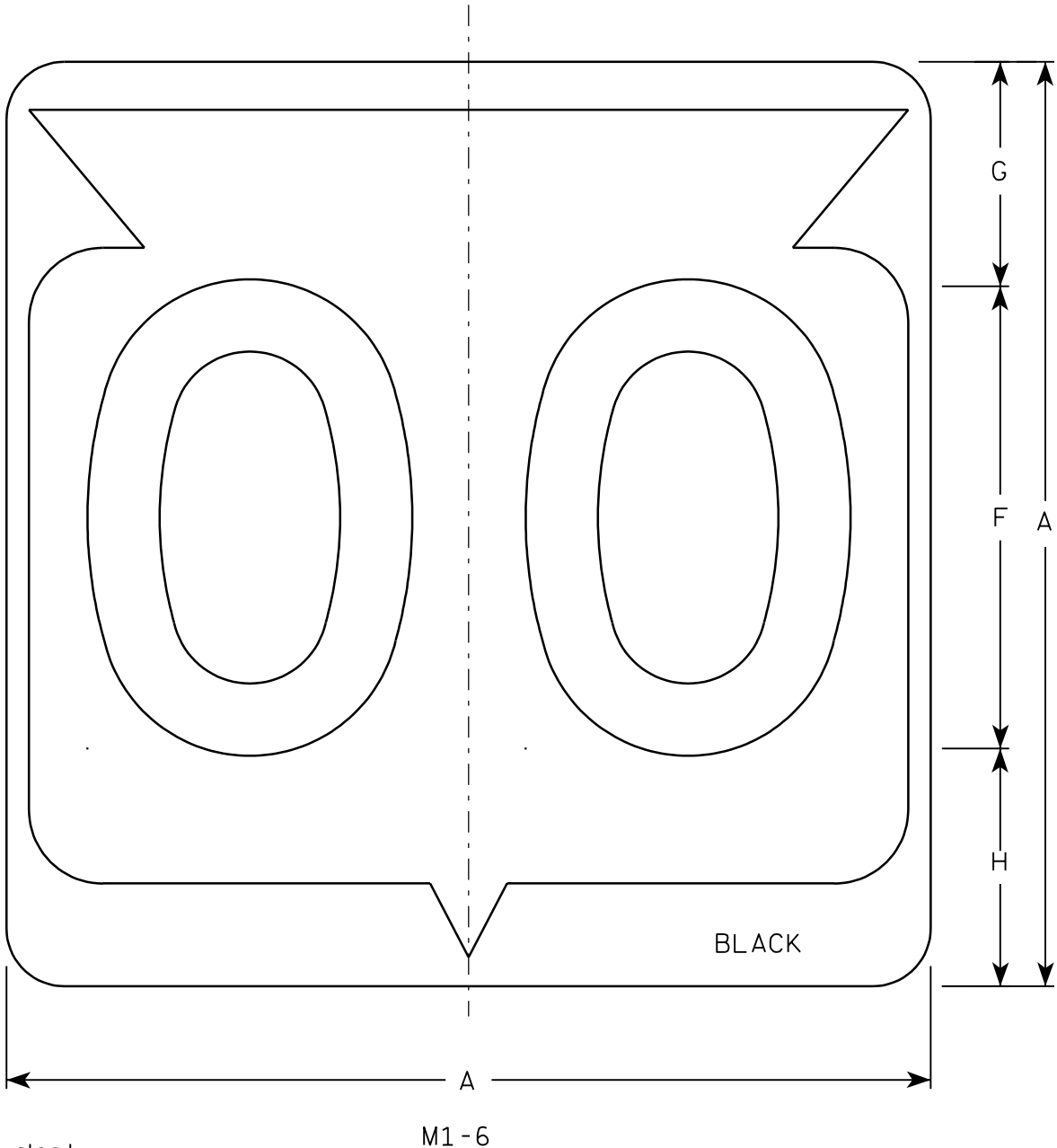
INTERSTATE ROUTE MARKER
M1-1 FOR ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 08/23/05 PLATE NO. M1-1.8

7



Metric equivalent
for this sign is:

SIZE	
1	
2	600 mm X 600 mm
3	900 mm X 900 mm
4	900 mm X 900 mm
5	900 mm X 900 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m ²
1																												
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0	.36
3	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81
4	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81
5	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81

PROJECT NO:

HWY:

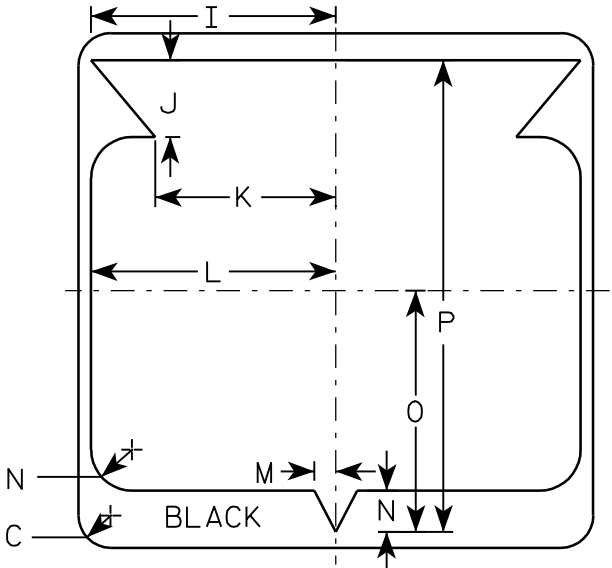
COUNTY:

SHEET NO:

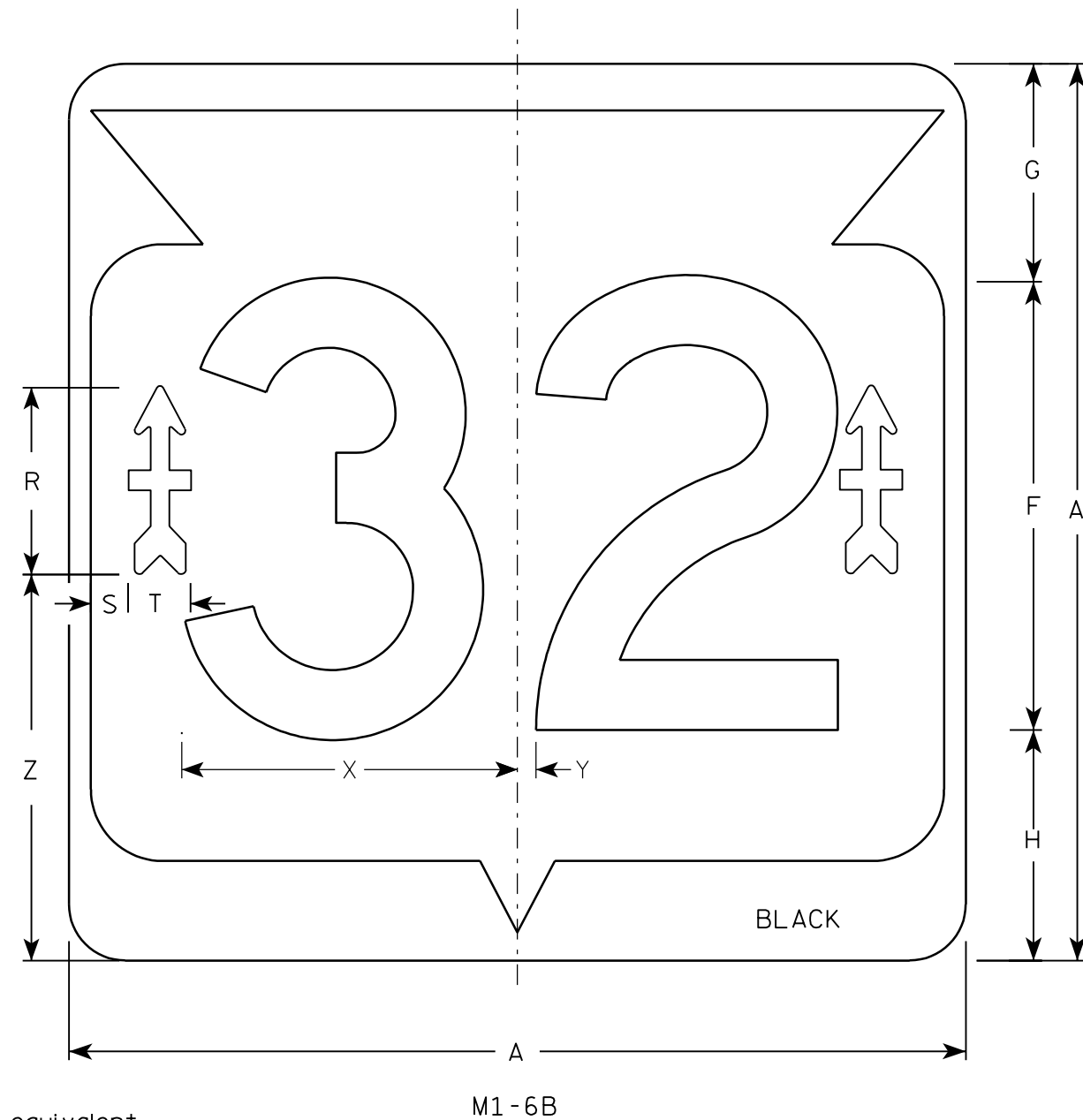
E

NOTES

- Sign is Type II - See Note 6 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - White & Black - See Note 6
Message - Black
- Message Series - See note 5
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Substitute appropriate Series numerals and adjust spacing as per plate A10-1.
- Permanent Signs
Background - Type H Reflective
Detour or temporary Signs
Background - Reflective



7



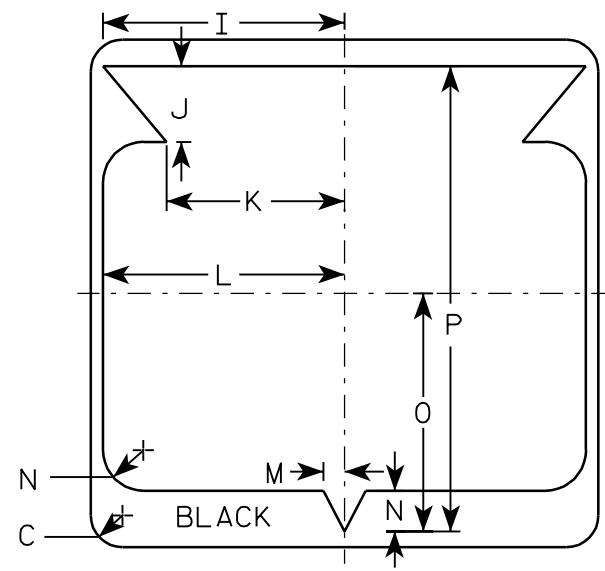
Metric equivalent for this sign is:

SIZE	
1	
2	600 mm X 600 mm
3	900 mm X 900 mm
4	900 mm X 900 mm
5	900 mm X 900 mm

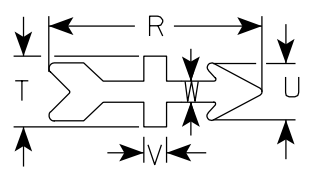
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m ²
1																												
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8		5 1/8	3/4	1 7/8	1 1/2	5/8	5/8	9	1/2	10 1/2	4.0	.36
3	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33		7 1/2	1 1/2	2 1/2	2	7/8	3/4	13 1/2	3/4	15 1/2	9.0	.81
4	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33		7 1/2	1 1/2	2 1/2	2	7/8	3/4	13 1/2	3/4	15 1/2	9.0	.81
5	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33		7 1/2	1 1/2	2 1/2	2	7/8	3/4	13 1/2	3/4	15 1/2	9.0	.81

NOTES

- 1. Sign is Type II - Type H - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - White & Black
 - Message - Black
 - Arrow - Type H Reflective Red
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



32nd DIVISION ARROW
ACTUAL SIZE



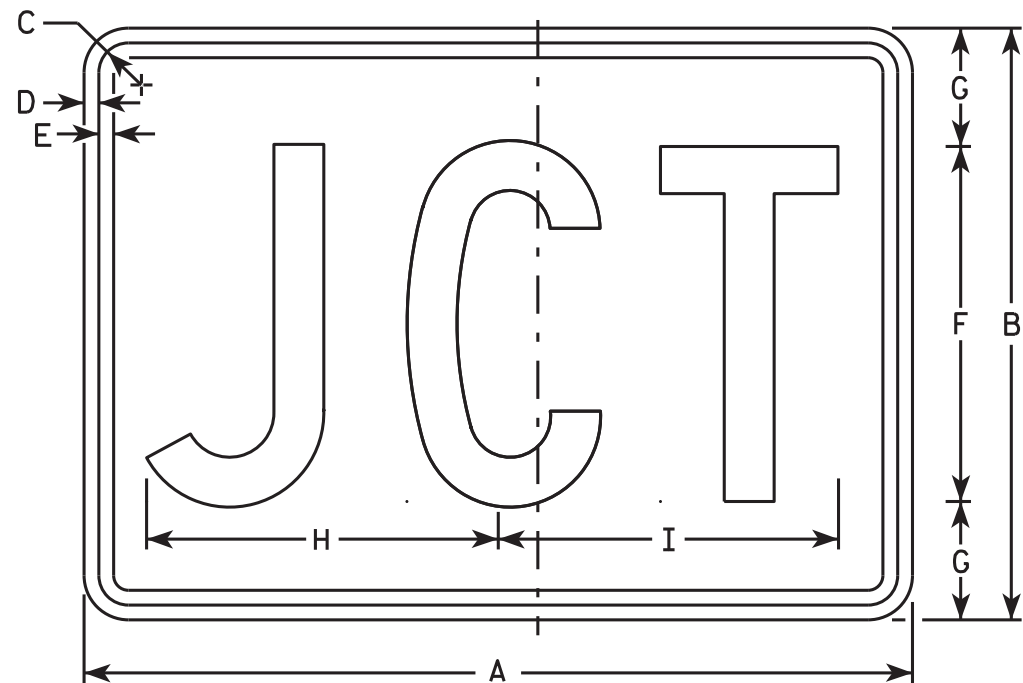
STATE ROUTE MARKER "32"

M1-6B FOR ASSEMBLIES

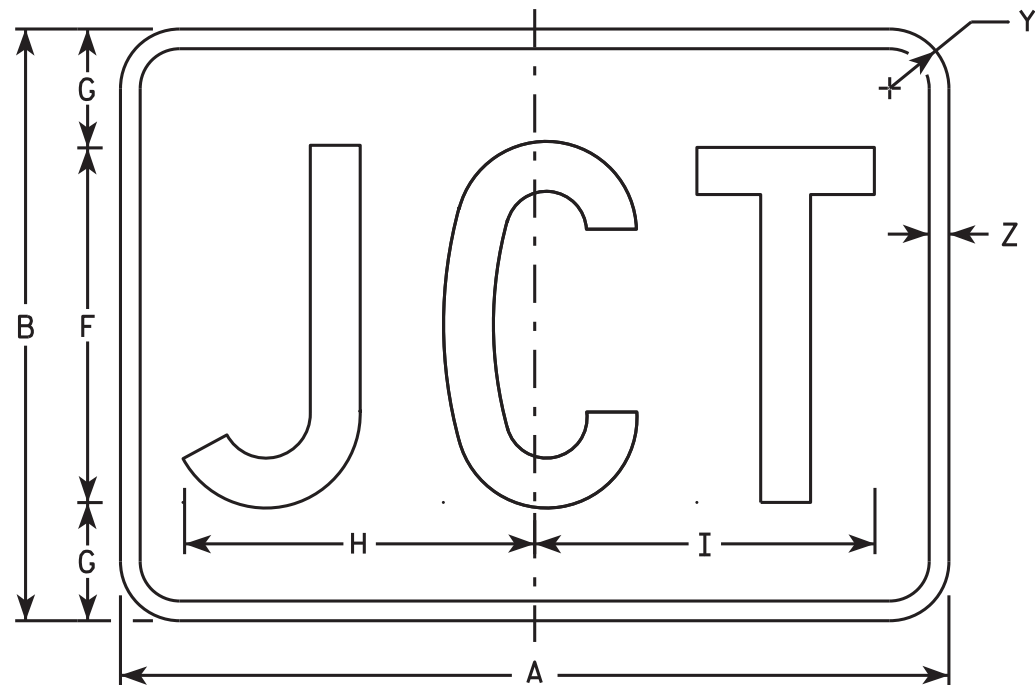
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/5/05 PLATE NO. M1-6B.2



M2-1
MM2-1
MP2-1



MB2-1
MK2-1
MN2-1
MR2-1

NOTES

1. Sign is Type II - Type H
2. Color:
Background - See note 5
Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M2-1 Background - White
Message - Black
MB2-1 Background - Blue
Message - White
MK2-1 Background - Green
Message - White
MM2-1 Background - White
Message - Green
MN2-1 Background - Brown
Message - White
MP2-1 Background - White
Message - Blue
MR2-1 Background - Brown
Message - Yellow

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21	15	1 1/8	3/8	3/8	9	3	8 7/8	8 5/8																1 1/2	1/2	2.20
3	30	21	1 1/8	3/8	3/8	13	4	12 7/8	12 3/8																1 1/2	1/2	4.40
4	30	21	1 1/8	3/8	3/8	13	4	12 7/8	12 3/8																1 1/2	1/2	4.40
5	30	21	1 1/8	3/8	3/8	13	4	12 7/8	12 3/8																1 1/2	1/2	4.40

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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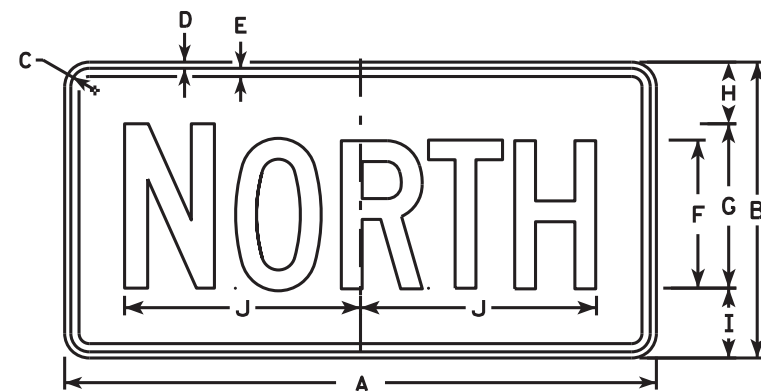
STANDARD SIGN

M2 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

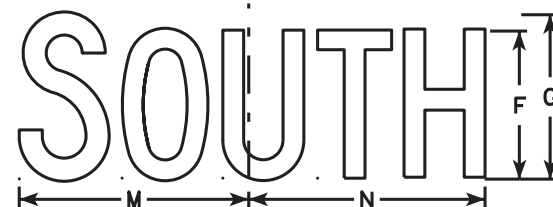
DATE 10/15/15 PLATE NO. M2-1.12



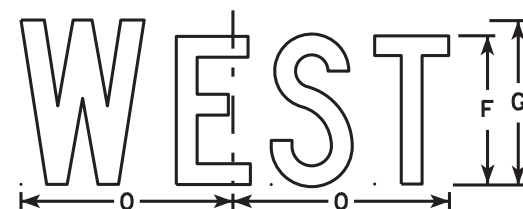
M3-1
MM3-1
MP3-1



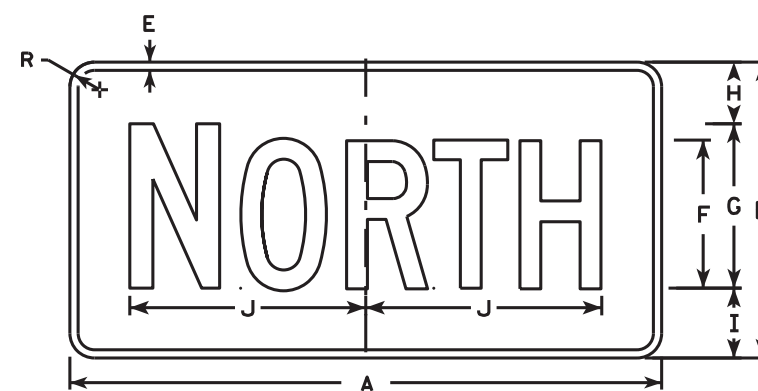
M3-2
MM3-2
MP3-2



M3-3
MM3-3
MP3-3



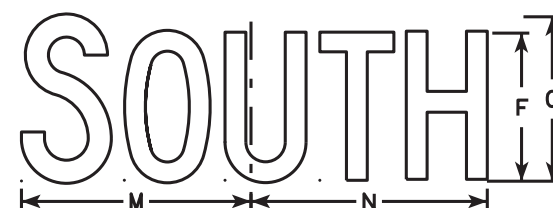
M3-4
MM3-4
MP3-4



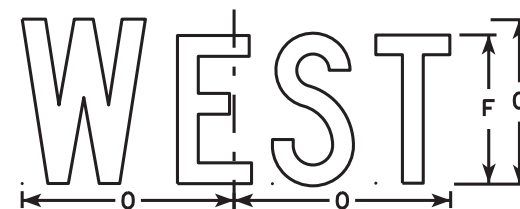
MB3-1
MK3-1
MN3-1



MB3-2
MK3-2
MN3-2



MB3-3
MK3-3
MN3-3



MB3-4
MK3-4
MN3-4

NOTES

1. All Signs Type II - Type H
2. Color:
 - Background - See note 5
 - Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5.

M3-1 thru M3-4	Background - White
	Message - Black
MB3-1 thru MB3-4	Background - Blue
	Message - White
MK3-1 thru MK3-4	Background - Green
	Message - White
MM3-1 thru MM3-4	Background - White
	Message - Green
MN3-1 thru MN3-4	Background - Brown
	Message - White
MP3-1 thru MP3-4	Background - White
	Message - Blue
6. Note the first letter of each direction is larger than the remainder of the message.

[illegible]

PROJECT NO:

HWY:

COUNTY:

STANDARD SIGNS
M3-1 thru M3-4
SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch
for State Traffic Engineer

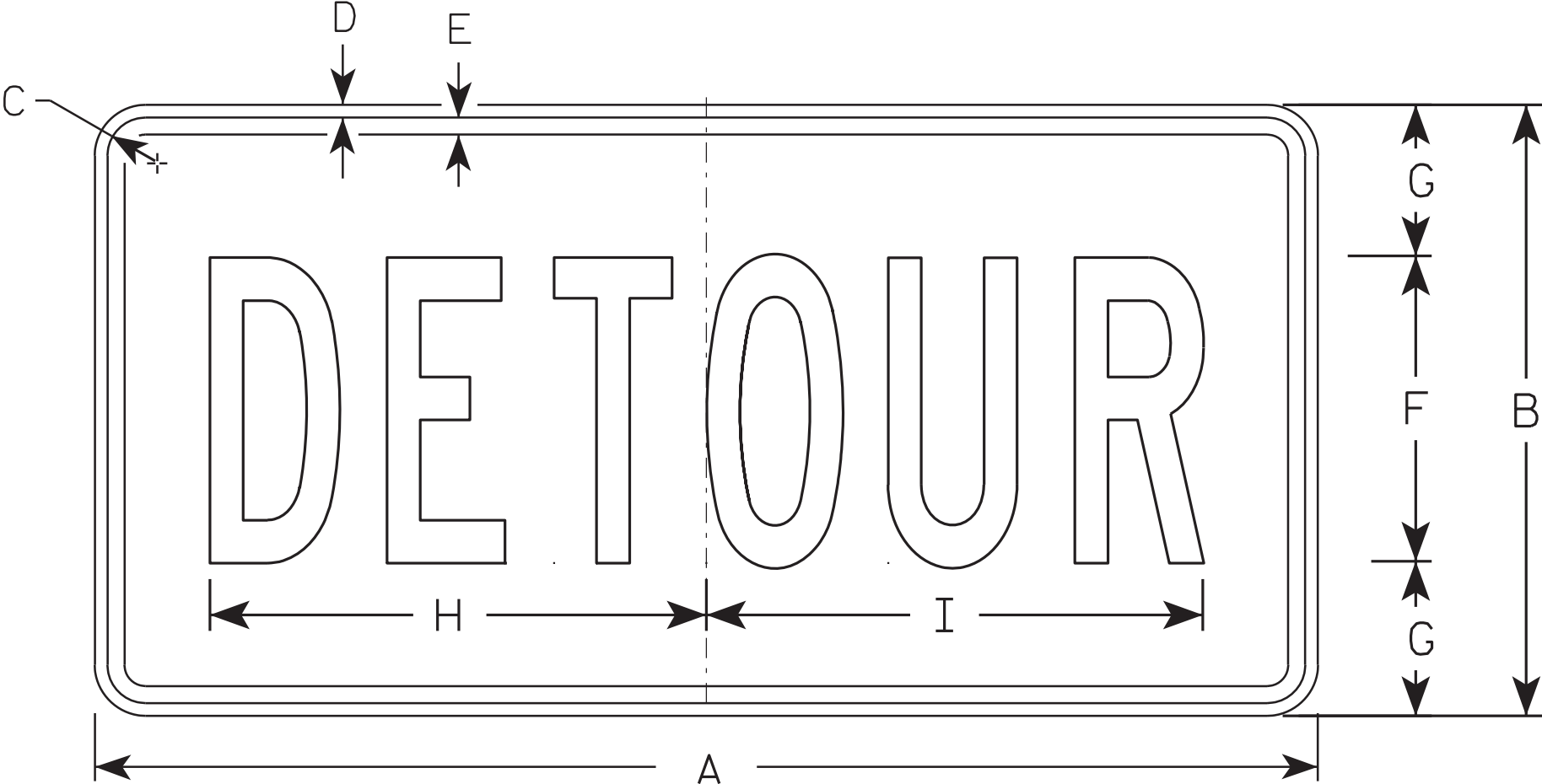
DATE 10/15/15 PLATE NO. M3-1.14

SHEET NO:

三

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - Orange
 - Message - Black
- 3. Message Series - B
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



M4 - 8

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	3	10	10 1/4																		2.0
3	36	18	1 1/8	3/8	1/2	9	4 1/2	14 5/8	14 1/2																		4.5
4																											
5																											

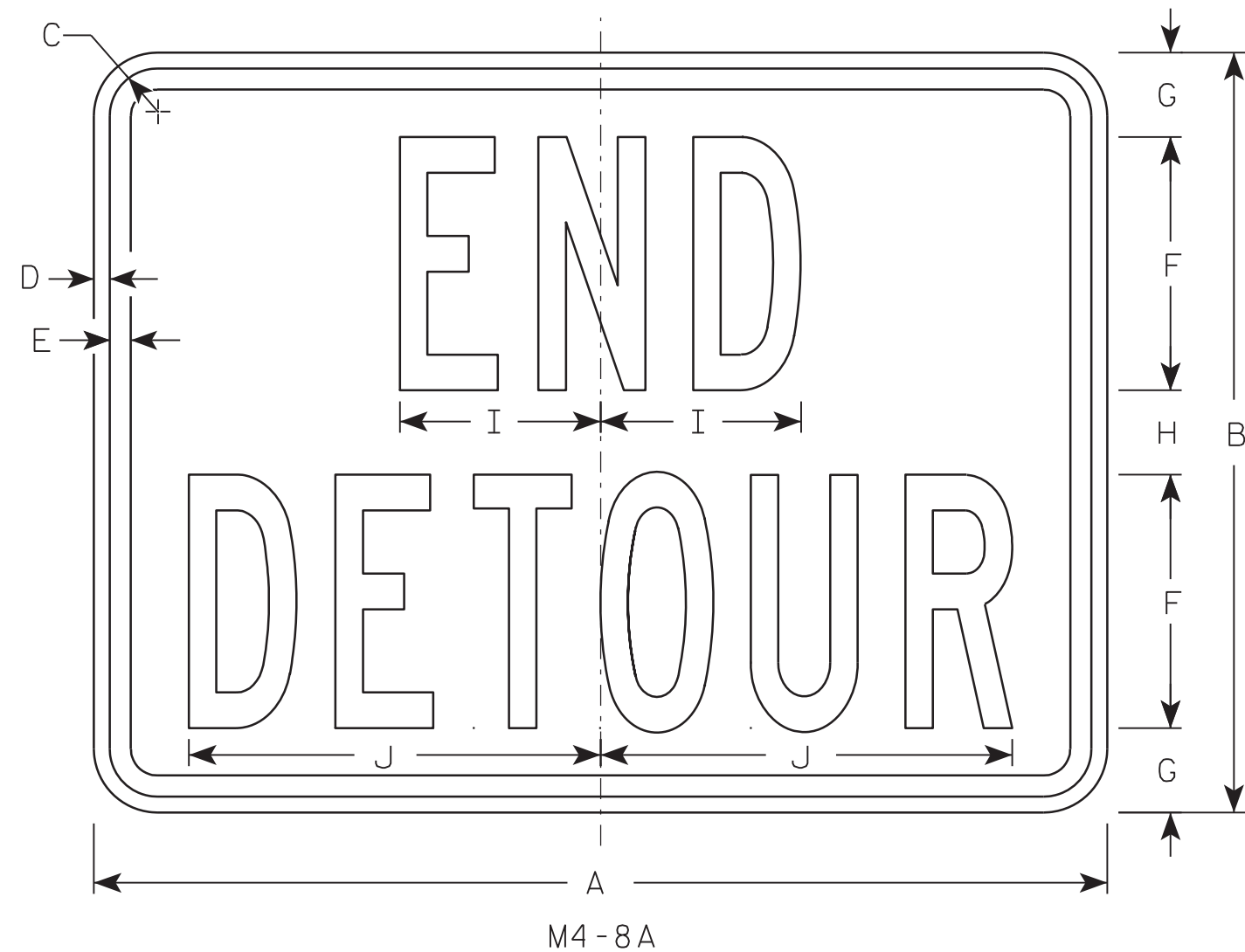
STANDARD SIGN
M4 - 8

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/10/10 PLATE NO. M4-8.2

7



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - B
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	18	1 1/8	3/8	1/2	6	2	2	4 3/4	9 3/4																	3.0
3	30	24	1 1/8	3/8	1/2	8	2 1/2	3	6 3/4	13																	5.0
4																											
5																											

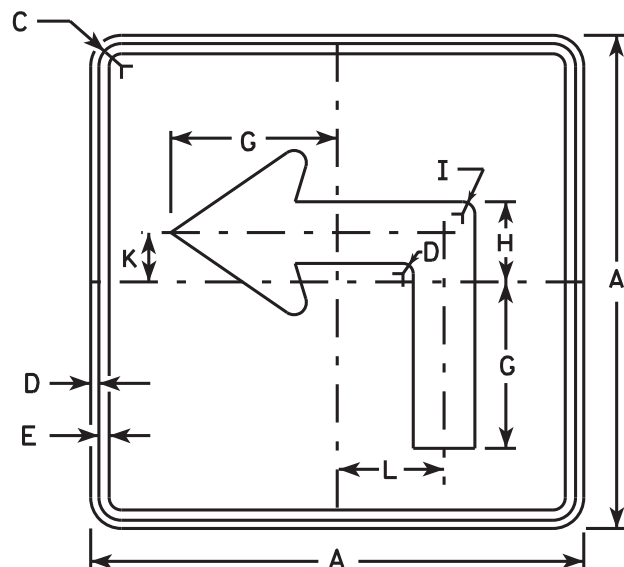
PROJECT NO:	HWY:	COUNTY:		SHEET NO: 163	E
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STANDARD SIGN
M4-8A

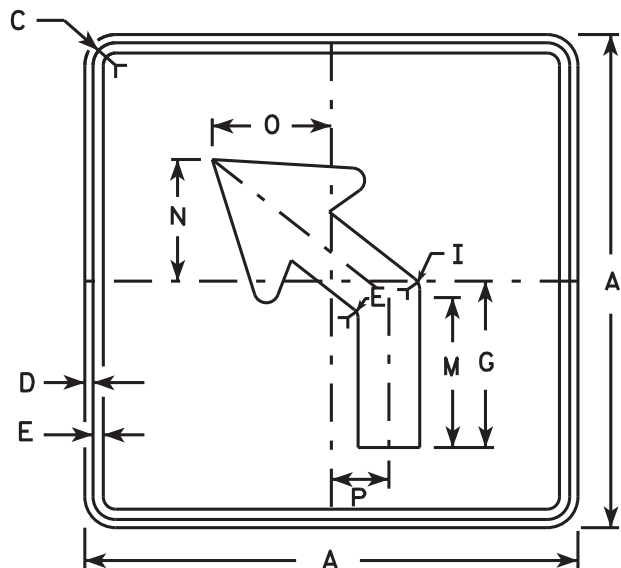
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

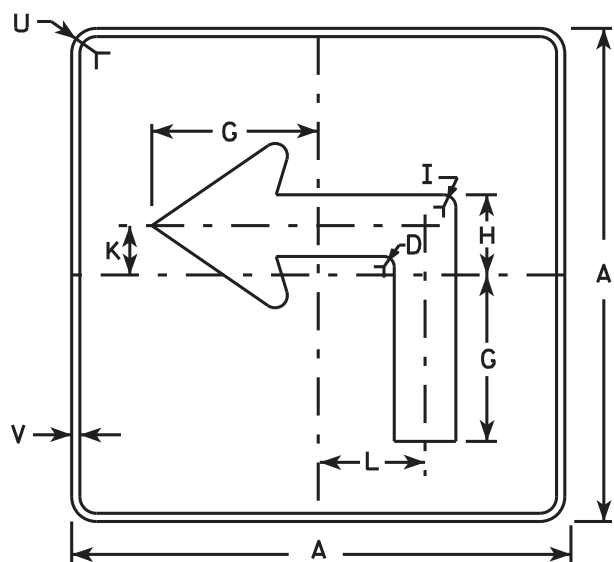
DATE 3/9/11 PLATE NO. M4-8A.2



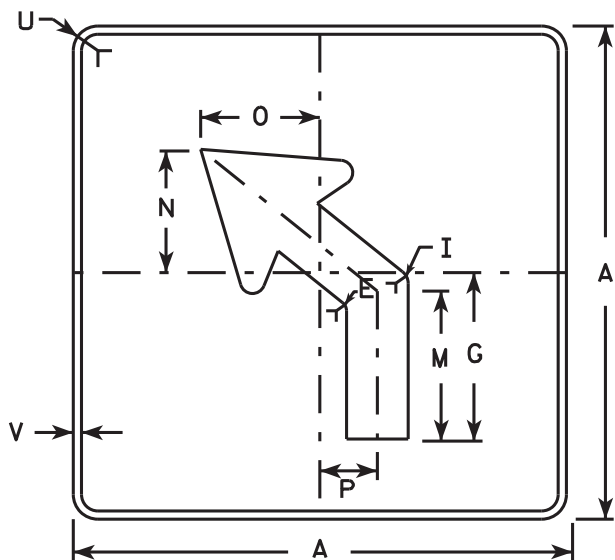
M5-1L
MM5-1L
M05-1L
MP5-1L



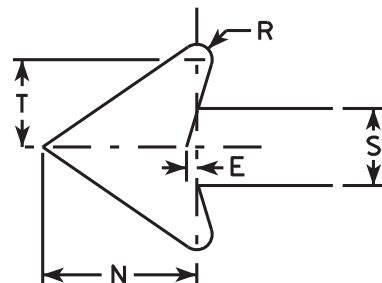
M5-2L
MM5-2L
M05-2L
MP5-2L



MB5-1L
MK5-1L
MN5-1L
MR5-1L



MB5-2L
MK5-2L
MN5-2L
MR5-2L



NOTES

- Signs are Type II - Type H reflective except as shown
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- | | |
|-----------------|---|
| M5-1 and M5-2 | Background - White |
| | Message - Black |
| MB5-1 and MB5-2 | Background - Blue |
| | Message - White |
| MK5-1 and MK5-2 | Background - Green |
| | Message - White |
| MM5-1 and MM5-2 | Background - White |
| | Message - Green |
| MN5-1 and MN5-2 | Background - Brown |
| | Message - White |
| M05-1 and M05-2 | Background - Orange - Type F Reflective |
| | Message - Black |
| MP5-1 and MP5-2 | Background - White - Type H Reflective |
| | Message - Blue |
| MR5-1 and MR5-2 | Background - Brown |
| | Message - Yellow |
- M5-1R same as M5-1L except arrow points right.
- M5-2R same as M5-2L except arrow tilts right.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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STANDARD SIGN

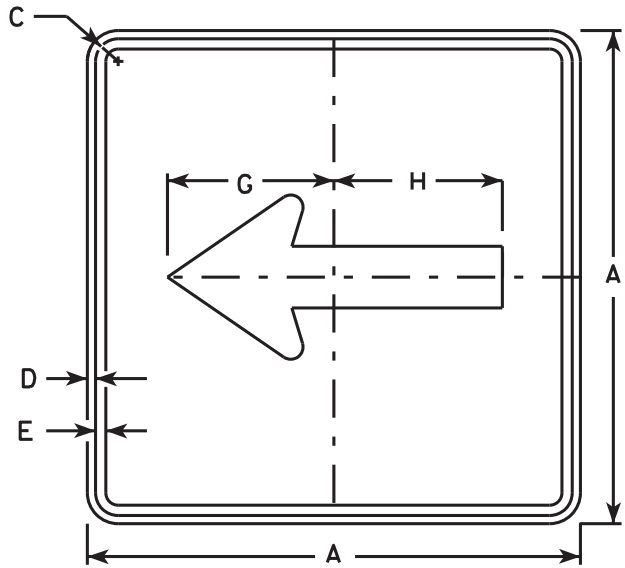
M5-1 & M5-2

WISCONSIN DEPT OF TRANSPORTATION

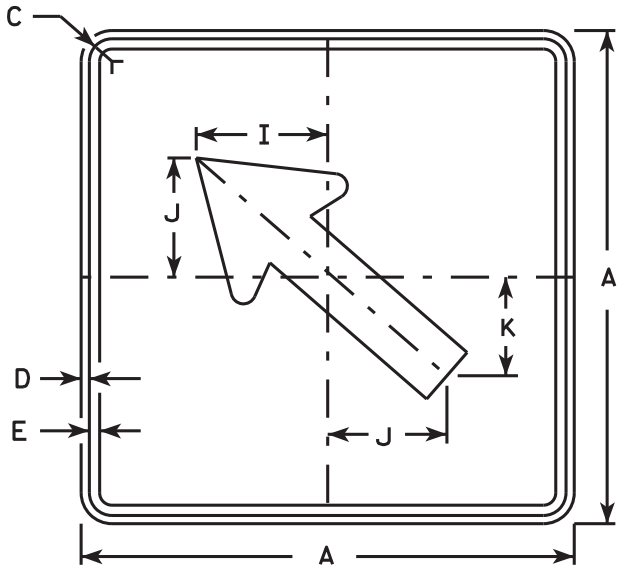
APPROVED *Matthew R. Rauch*

for State Traffic Engineer

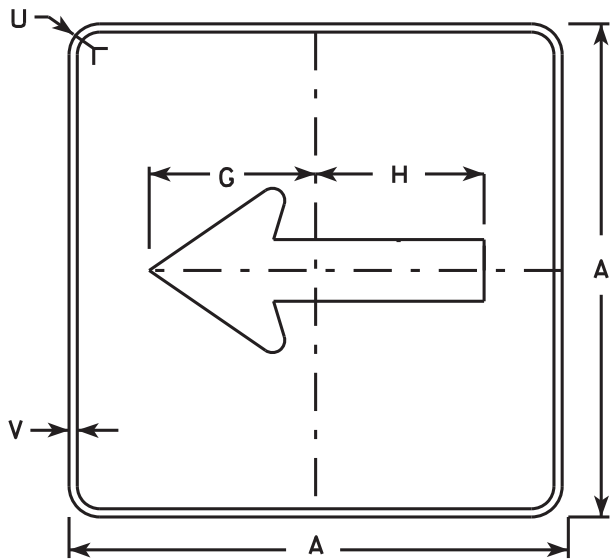
DATE 10/15/15 PLATE NO. M5-1.13



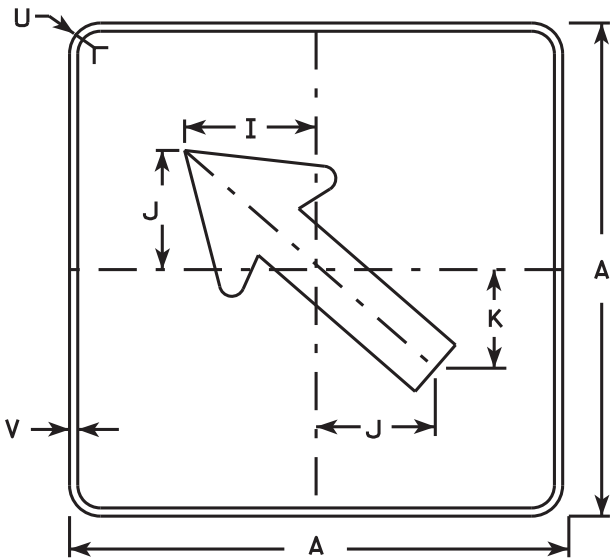
M6 - 1
MM6 - 1
MO6 - 1
MP6 - 1



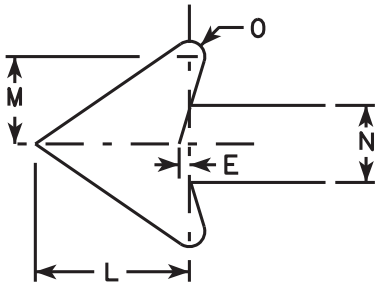
M6 - 2
MM6 - 2
MO6 - 2
MP6 - 2



MB6 - 1
MK6 - 1
MN6 - 1
MR6 - 1



MB6 - 2
MK6 - 2
MN6 - 2
MR6 - 2



NOTES

- 1. Signs are Type II - Type H except as Shown
- 2. Color:
 - Background - See note 4
 - Message - See note 4
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. M6-1 and M6-2 Background - White
Message - Black
MB6-1 and MB6-2 Background - Blue
Message - White
MK6-1 and MK6-2 Background - Green
Message - White
MM6-1 and MM6-2 Background - White
Message - Green
MN6-1 and MN6-2 Background - Brown
Message - White
MO6-1 and MO6-2 Background - Orange - Type F Reflective
Message - Black
MP6-1 and MP6-2 Background - White
Message - Blue
MR6-1 and MR6-2 Background - Brown
Message - Yellow

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

PROJECT NO:

HWY:

COUNTY:

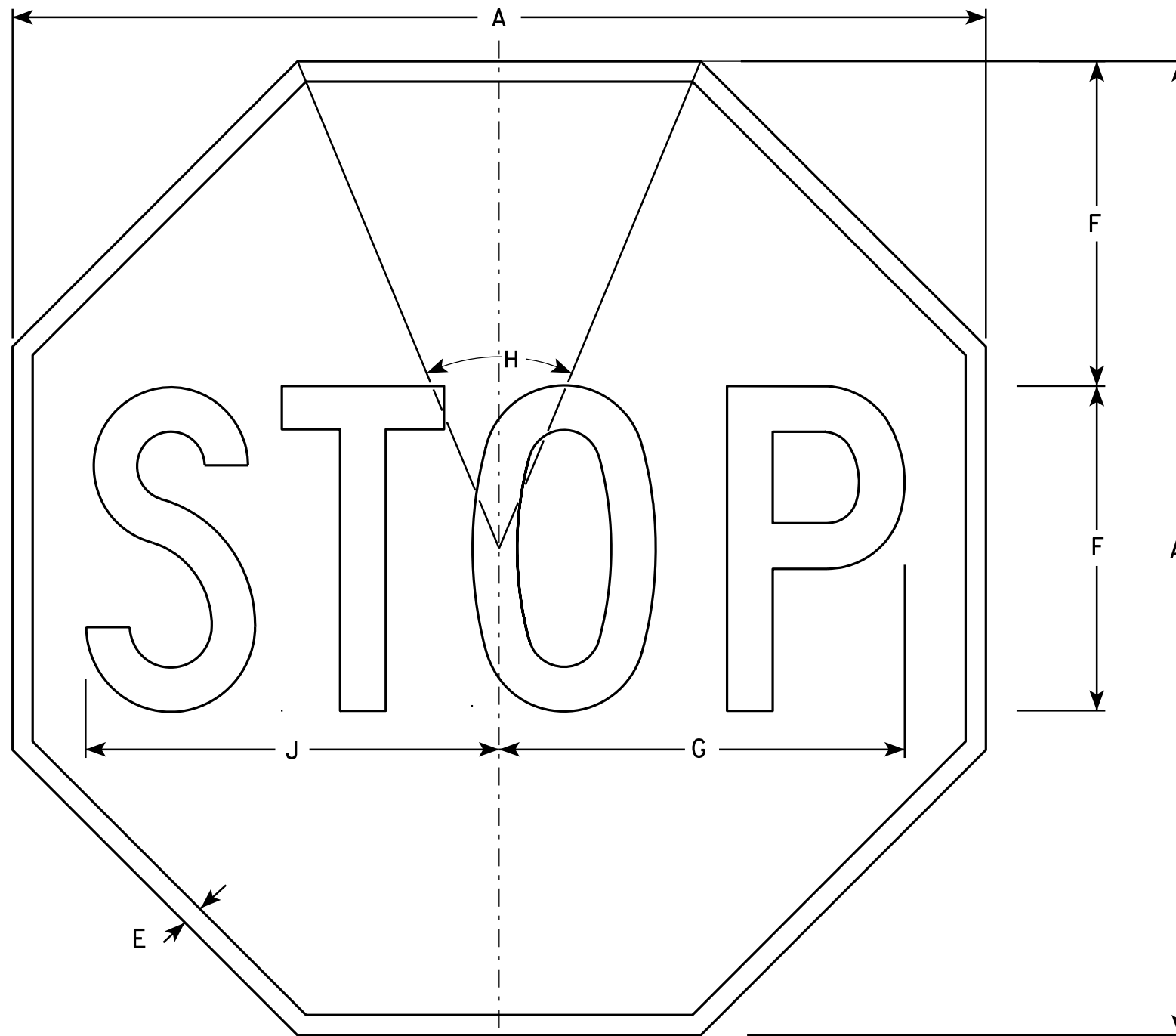
SHEET NO: E

STANDARD SIGN
M6 - 1 & M6 - 2
SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 10/15/15 PLATE NO. M6-1.15



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Red
Message - White
3. Message Series - C

R1-1

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24				$\frac{3}{8}$	8	10	45°		10 $\frac{1}{4}$																	3.31
2S	30				$\frac{5}{8}$	10	12 $\frac{1}{2}$	45°		12 $\frac{3}{4}$																	5.18
2M	36				$\frac{3}{4}$	12	15	45°		15 $\frac{3}{8}$																	7.46
3	36				$\frac{3}{4}$	12	15	45°		15 $\frac{3}{8}$																	7.46
4	48				1	16	20	45°		20 $\frac{1}{2}$																	13.25
5	48				1	16	20	45°		20 $\frac{1}{2}$																	13.25
6	18				$\frac{3}{8}$	6	7 $\frac{3}{4}$	45°		7 $\frac{3}{4}$																	1.86
7	12				$\frac{1}{4}$	4	5	45°		5 $\frac{1}{8}$																	0.78

STANDARD SIGN
R1 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/03/10 PLATE NO. R1-1.12

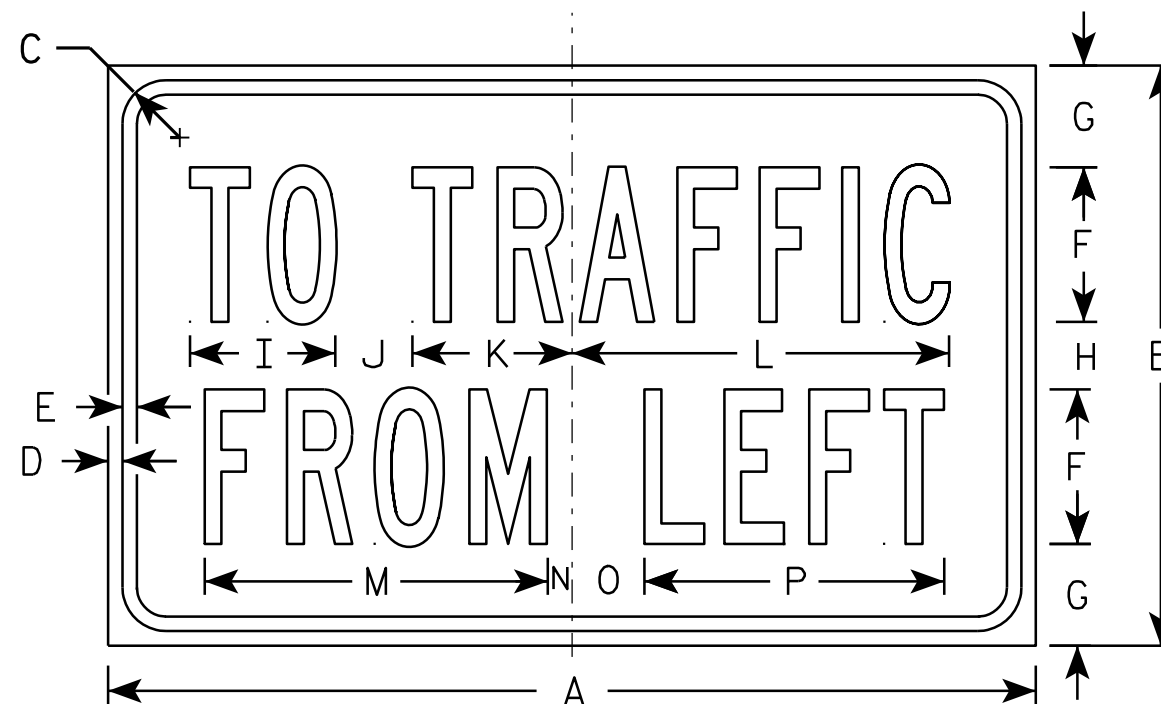
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



R1-54

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - B

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	15	1 1/8	3/8	3/8	4	2 5/8	1 3/4	3 3/4	2	4 1/8	9 3/4	8 7/8	5/8	1 7/8	7 3/4											2.5
2M	24	15	1 1/8	3/8	3/8	4	2 5/8	1 3/4	3 3/4	2	4 1/8	9 3/4	8 7/8	5/8	1 7/8	7 3/4											2.5
3																											
4																											
5																											

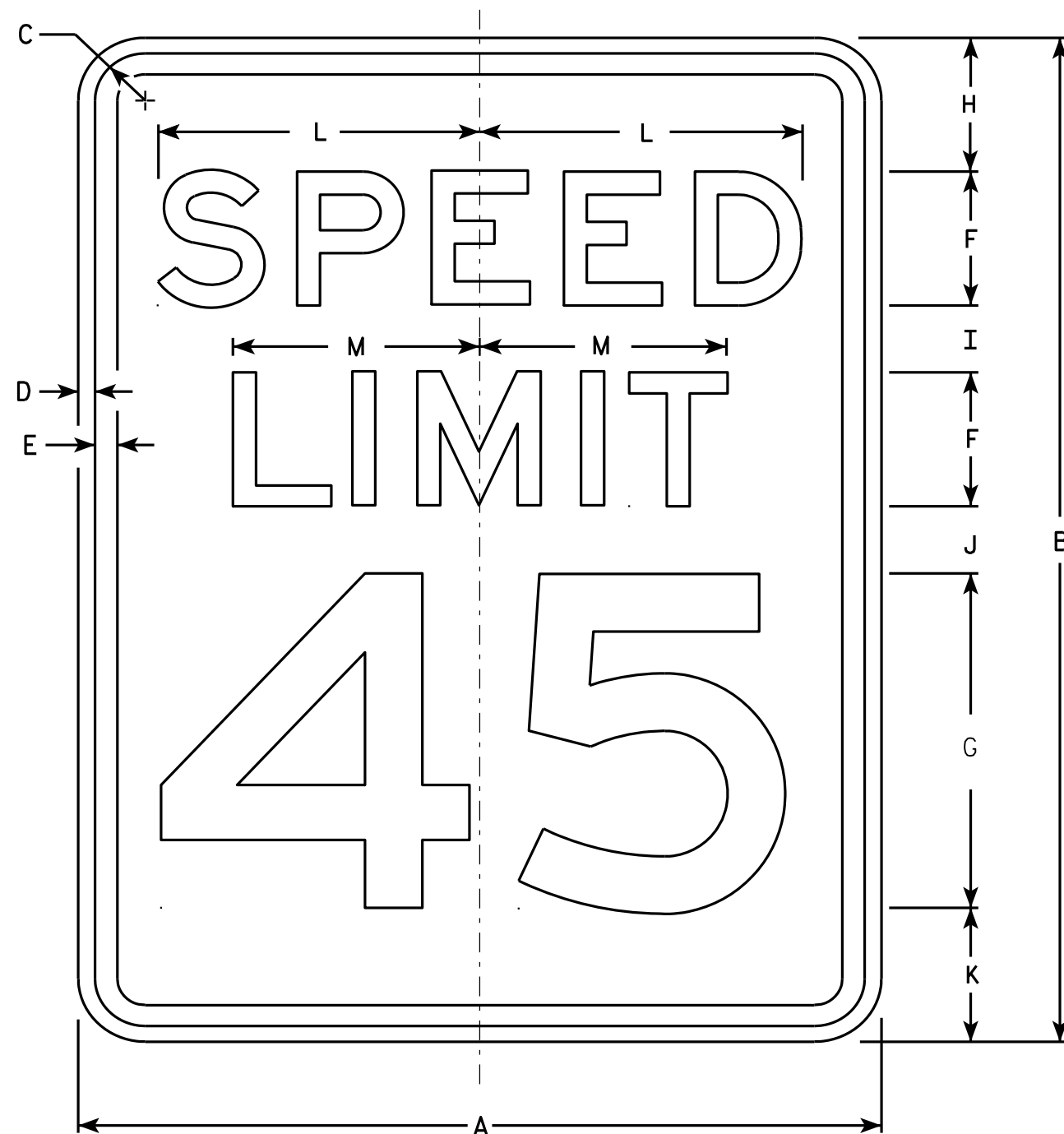
STANDARD SIGN
R1-54

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch
for State Traffic Engineer

DATE 12/03/10 PLATE NO. R1-54.2

PROJECT NO: HWY: COUNTY: SHEET NO: E



R2-1

NOTES

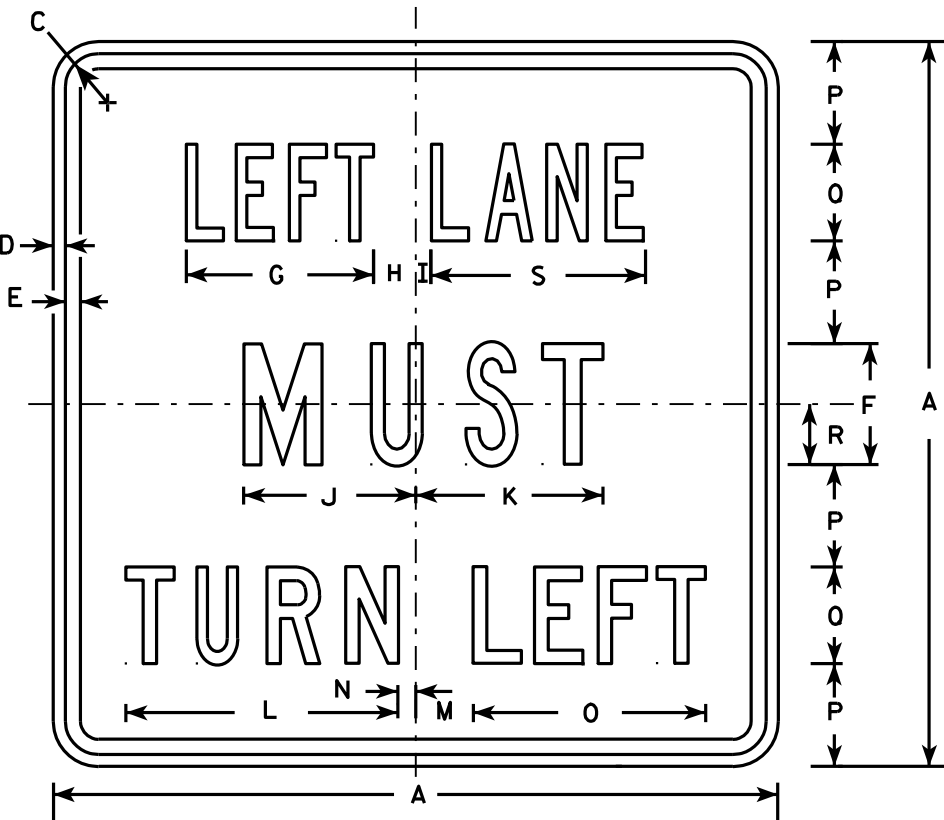
- Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - White
Message - Black
- Message Series - E
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3	8	3	2	2	3	7 1/4	5 1/2														3.0
2S	24	30	1 1/8	3/8	1/2	4	10	3	2 1/4	3 3/8	3 3/8	9 5/8	7 3/8														5.0
2M	30	36	1 3/8	1/2	5/8	5	12	5	2 1/2	2 1/2	4	12	9 1/4														7.5
3	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
4	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
5	48	60	2 1/4	3/4	1	8	20	6	4 1/2	6 3/4	6 3/4	19 1/4	14 5/8														20.0

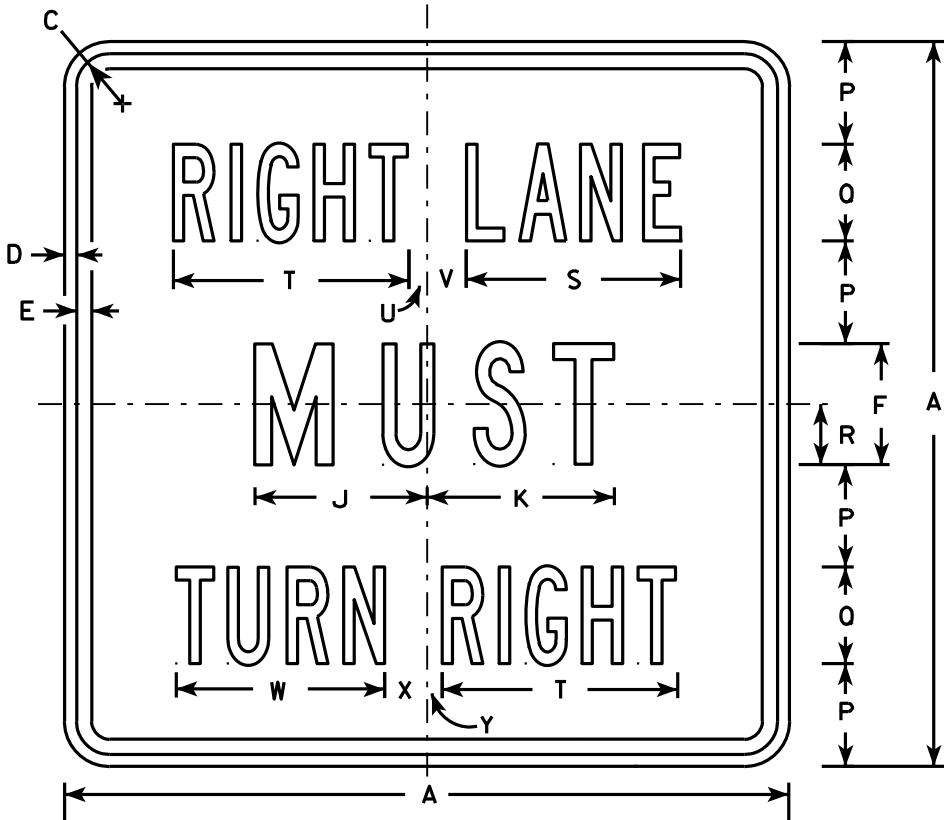
STANDARD SIGN R2-1

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
For State Traffic Engineer
DATE 5/26/10 PLATE NO. R2-1.13

PROJECT NO: HWY: COUNTY: SHEET NO: E



R3-7L



R3-7R

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - Line 1 is Series B.
Line 2 is Series C.
Line 3 on plate R3-7R is Series B and Series C on plate R3-7L.
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3⁄8	1⁄2	5⁄8	5	7 3⁄4	1 3⁄4	5⁄8	7 1⁄8	7 3⁄4	11 1⁄4	2 3⁄8	3⁄4	9 5⁄8	4 1⁄4	4	2 1⁄2	8 7⁄8	9 3⁄4	3⁄4	1 5⁄8	8 5⁄8	1 5⁄8	5⁄8		6.25
2S	30		1 3⁄8	1⁄2	5⁄8	5	7 3⁄4	1 3⁄4	5⁄8	7 1⁄8	7 3⁄4	11 1⁄4	2 3⁄8	3⁄4	9 5⁄8	4 1⁄4	4	2 1⁄2	8 7⁄8	9 3⁄4	3⁄4	1 5⁄8	8 5⁄8	1 5⁄8	5⁄8		6.25
2M	30		1 3⁄8	1⁄2	5⁄8	5	7 3⁄4	1 3⁄4	5⁄8	7 1⁄8	7 3⁄4	11 1⁄4	2 3⁄8	3⁄4	9 5⁄8	4 1⁄4	4	2 1⁄2	8 7⁄8	9 3⁄4	3⁄4	1 5⁄8	8 5⁄8	1 5⁄8	5⁄8		6.25
3	36		1 5⁄8	5⁄8	3⁄4	6	9 5⁄8	2	1 1⁄8	8 3⁄4	9	13 1⁄2	3 7⁄8	1 1⁄2	12 1⁄2	5	5	3	10 5⁄8	12	7⁄8	2 1⁄4	10 5⁄8	2 1⁄8	1		9.00
4	48		2 1⁄4	3⁄4	1	8	13 1⁄2	2 3⁄8	1 1⁄2	11 1⁄2	11 7⁄8	17 3⁄4	3 5⁄8	2 1⁄2	16 3⁄8	6 1⁄2	7	4	14 3⁄8	16 7⁄8	5⁄8	3 1⁄4	15 1⁄8	2 3⁄4	1 1⁄8		16.00
5																											

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

STANDARD SIGN
R3-7L & R3-7R

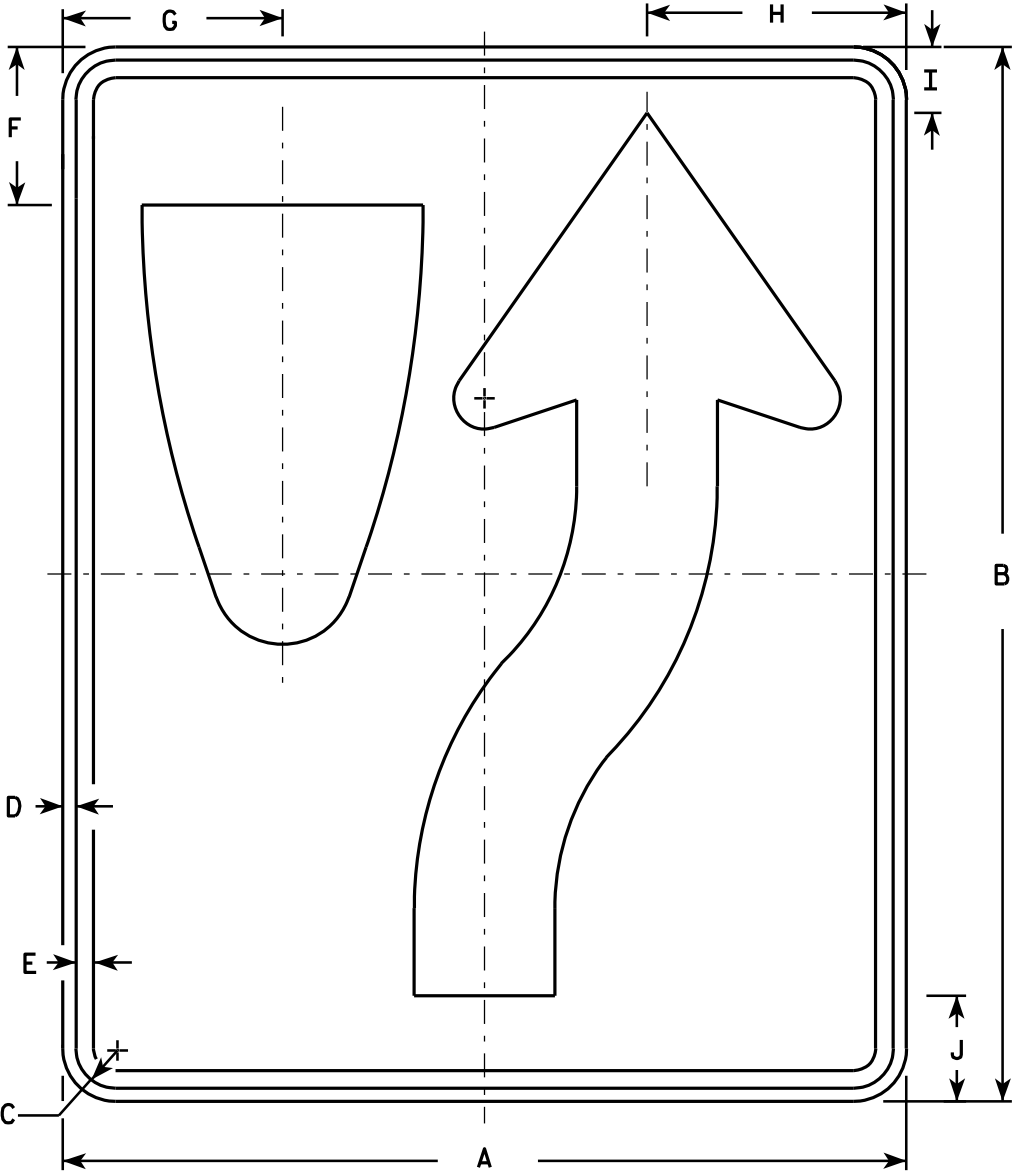
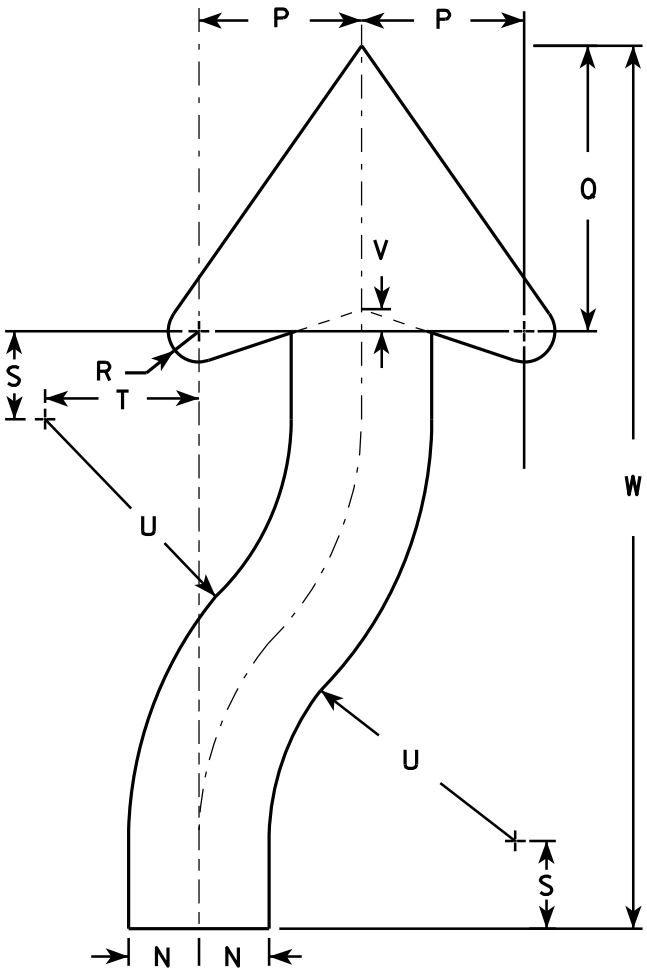
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/18/2011 PLATE NO. R3-7.3

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition. material is plywood but borders shall be rounded
2. Color:
Background - White
Message - Black
3. Corners may be square or rounded when base as shown. When base material is metal, the corners and borders shall be rounded.
4. R4-8 is the same as R4-7 except Legend is reversed.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3 3/8	4 3/4	5 1/2	1 3/8	2 1/4	6	3	9 3/8	1 1/2	22 1/2	3 1/2	6 1/8	5/8	1 7/8	3 1/4	6 3/4	1/2	20 3/8				3.0
2S	24	30	1 1/8	3/8	1/2	4 1/2	6 1/4	7 3/8	1 7/8	3	8	4	12 1/2	2	30	4 5/8	8 1/8	7/8	2 1/2	4 3/8	9	5/8	25 1/8				5.0
2M	24	30	1 1/8	3/8	1/2	4 1/2	6 1/4	7 3/8	1 7/8	3	8	4	12 1/2	2	30	4 5/8	8 1/8	7/8	2 1/2	4 3/8	9	5/8	25 1/8				5.0
3	36	48	1 3/4	1/2	5/8	6 3/4	9 3/8	11 1/8	2 7/8	4 1/2	12	6	18 3/4	3	45	6 7/8	12 1/4	1 1/4	3 3/4	6 5/8	13 1/2	1	40 3/4				12.0
4	36	48	1 3/4	1/2	5/8	6 3/4	9 3/8	11 1/8	2 7/8	4 1/2	12	6	18 3/4	3	45	6 7/8	12 1/4	1 1/4	3 3/4	6 5/8	13 1/2	1	40 3/4				12.0
5	48	60	2 1/4	3/4	1	9	12 1/2	14 3/4	3 3/4	6	16	8	25	4	60	9 1/4	16 1/4	1 5/8	5	8 3/4	18	1 1/4	50 1/4				20.0

STANDARD SIGN
R4-7 & R4-8

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/25/2011 PLATE NO. R4-7.8

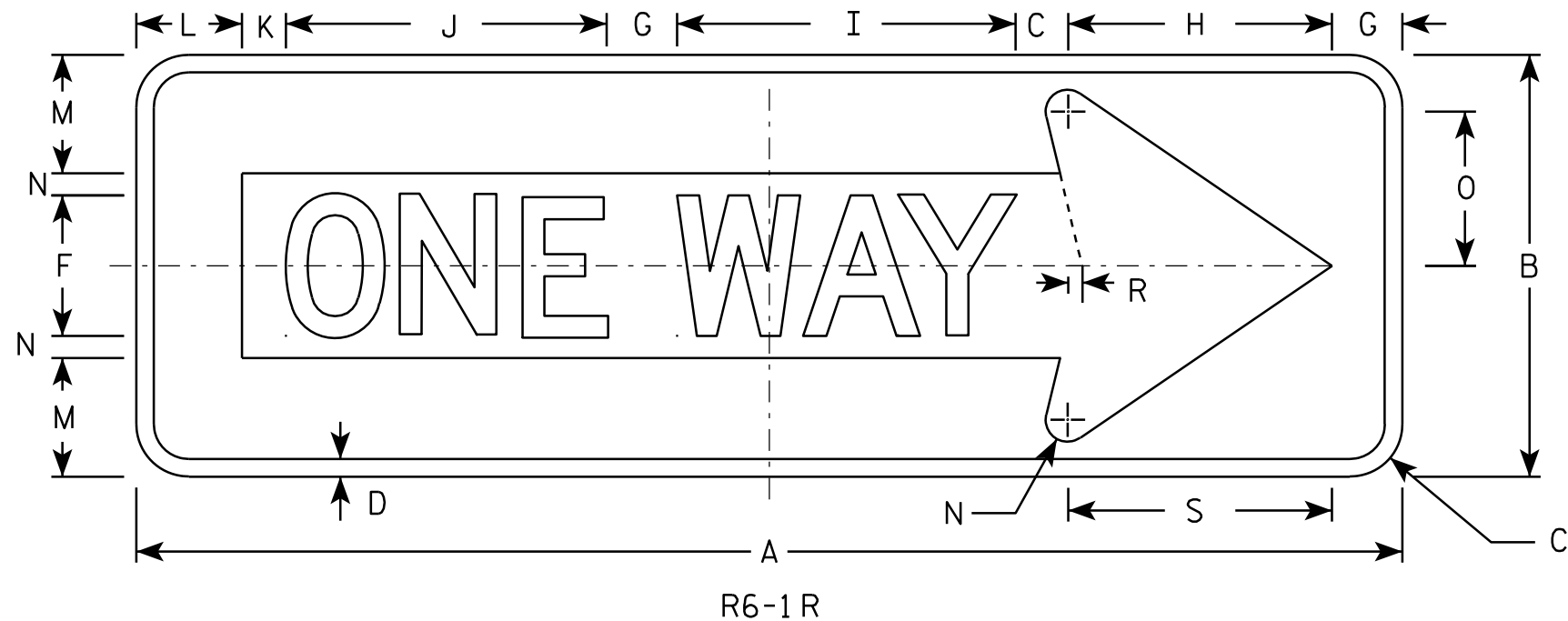
PROJECT NO:

HWY:

COUNTY:

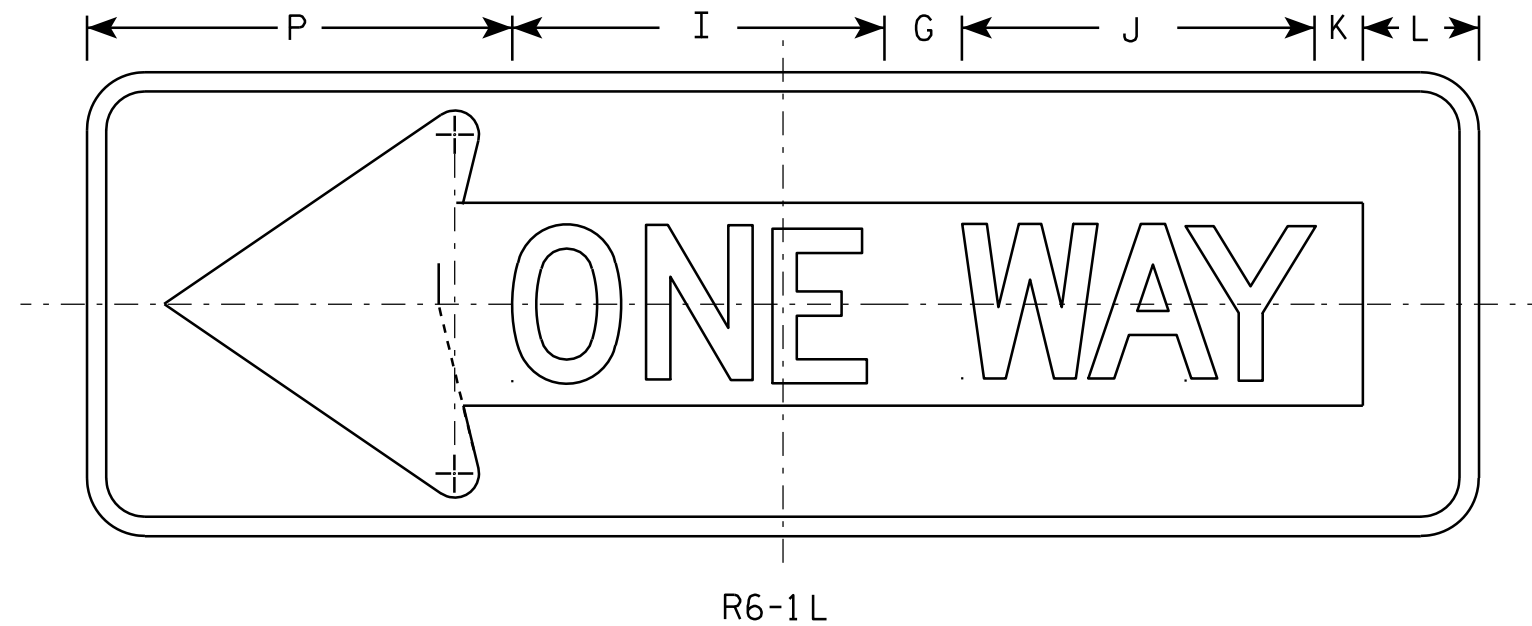
SHEET NO:

E



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - BLACK
Message - BLACK LEGEND & WHITE ARROW & BORDER
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R6-1 L

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	36	12	1 1/2	1/2		4	2	7 1/2	9 5/8	9 1/8	1 1/4	3	3 3/8	5/8	4 3/8	11		3/8	7 1/2								3.0
2M	54	18	2 1/4	3/4		6	3	11 1/4	14 1/2	13 5/8	1 7/8	4 1/2	5	1	6 1/2	16 1/2		5/8	11 1/4								6.75
3	54	18	2 1/4	3/4		6	3	11 1/4	14 1/2	13 5/8	1 7/8	4 1/2	5	1	6 1/2	16 1/2		5/8	11 1/4								6.75
4	54	18	2 1/4	3/4		6	3	11 1/4	14 1/2	13 5/8	1 7/8	4 1/2	5	1	6 1/2	16 1/2		5/8	11 1/4								6.75
5																											

STANDARD SIGN R6-1 L & R

WISCONSIN DEPT OF TRANSPORTATION

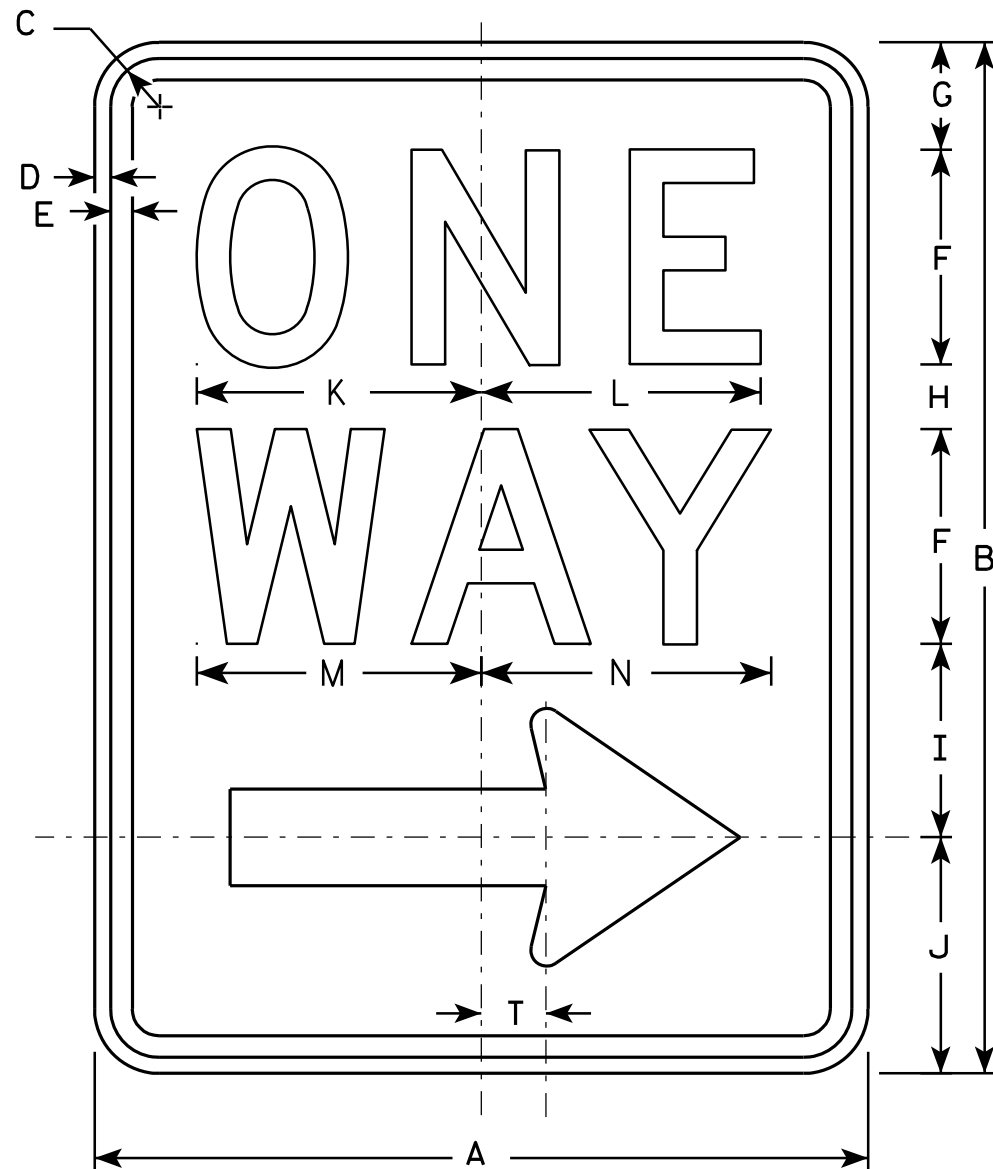
APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 12/17/10 PLATE NO. R6-1.2

PROJECT NO:

SHEET NO:

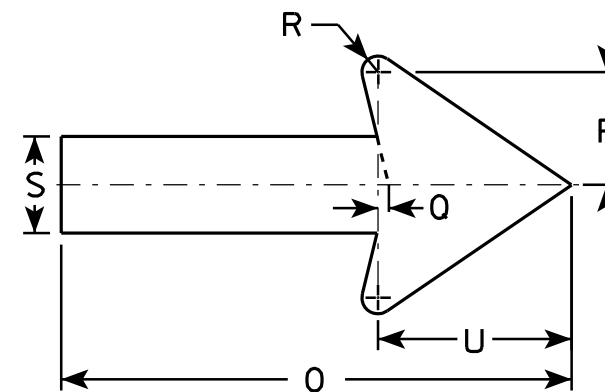
E



R6-2R

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. R6-2L same as R6-2R except arrow points to the left.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z
1	18	24	1 1/8	3/8	1/2	5	2 1/2	1 1/2	4 1/2	5 1/2	6 5/8	6 1/2	6 5/8	6 3/4	11 7/8	2 5/8	1/4	3/8	2 1/4	1 1/2	4 1/2					
2S	24	30	1 1/8	3/8	1/2	6	3	2 1/2	5 1/2	7	8 1/8	8 1/8	8 1/2	8 5/8	16	3 1/2	3/8	1/2	3	2	6					
2M	30	36	1 3/8	1/2	5/8	8	2 1/2	2 5/8	6 7/8	8	10 1/2	10 1/2	11 1/4	11 1/4	20	4 3/8	1/2	5/8	3 3/4	2 1/2	7 1/2					
3	36	48	1 7/8	1/2	5/8	10	5 1/4	3 1/4	9	10 1/2	12 3/4	12 3/4	13 1/4	13 1/2	24	5 5/8	1/2	3/4	4 3/4	3	9					
4	36	48	1 7/8	1/2	5/8	10	5 1/4	3 1/4	9	10 1/2	12 3/4	12 3/4	13 1/4	13 1/2	24	5 5/8	1/2	3/4	4 3/4	3	9					
5																										

STANDARD SIGN
R6-2 R&L

WISCONSIN DEPT OF TRANSPORTATION

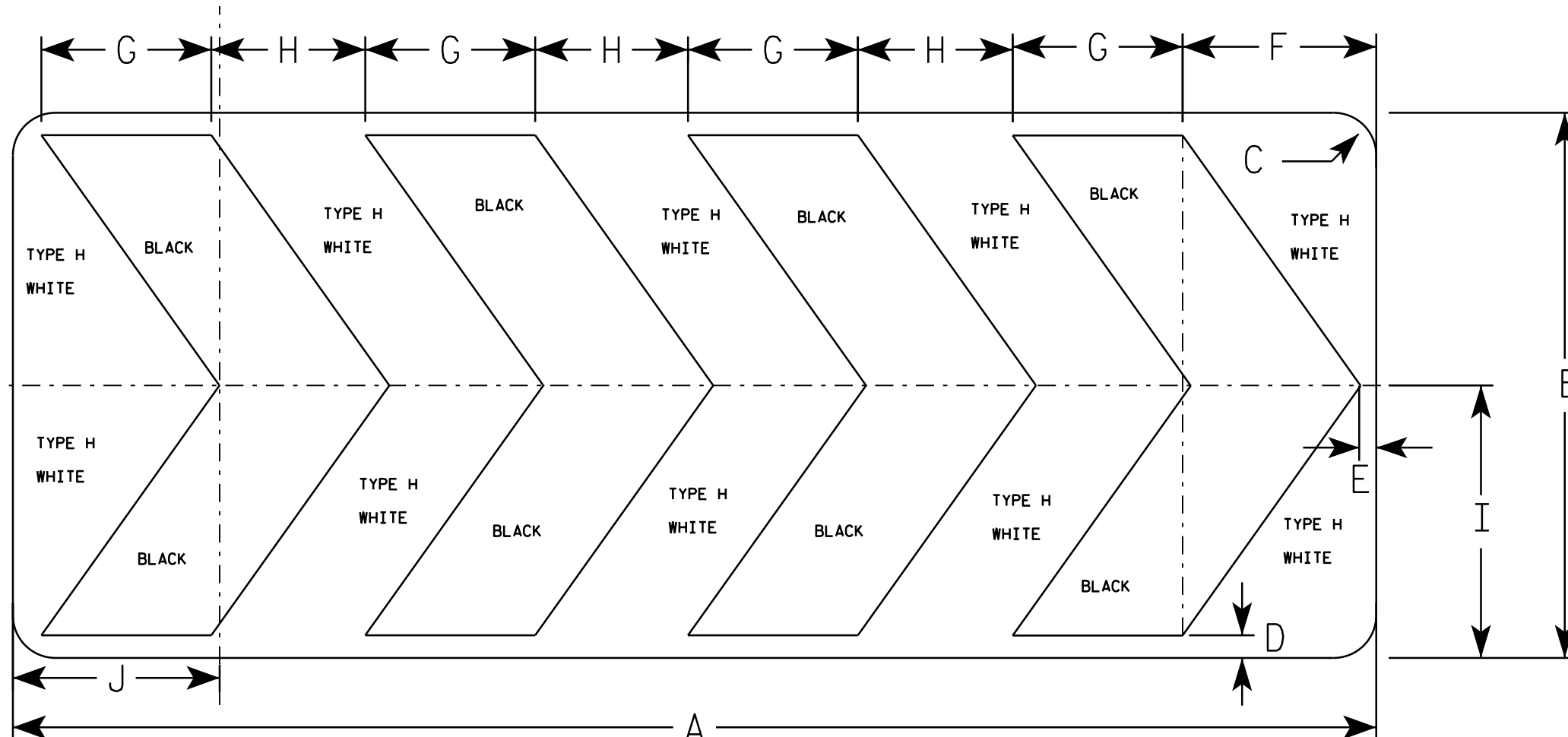
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/2/10 PLATE NO. R6-2.8

PROJECT NO: HWY: COUNTY: SHEET NO: E

NOTES

- Sign is Type II - Type H Reflective
- Color:
 - Background - WHITE
 - Message - BLACK
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R6-4B

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	60	24	1 7/8	1	3/4	8 1/2	7 1/2	6 3/4	12	9 1/8																	10.0
2M	60	24	1 7/8	1	3/4	8 1/2	7 1/2	6 3/4	12	9 1/8																	10.0
3																											
4																											
5																											

STANDARD SIGN
R6-4B

WISCONSIN DEPT OF TRANSPORTATION

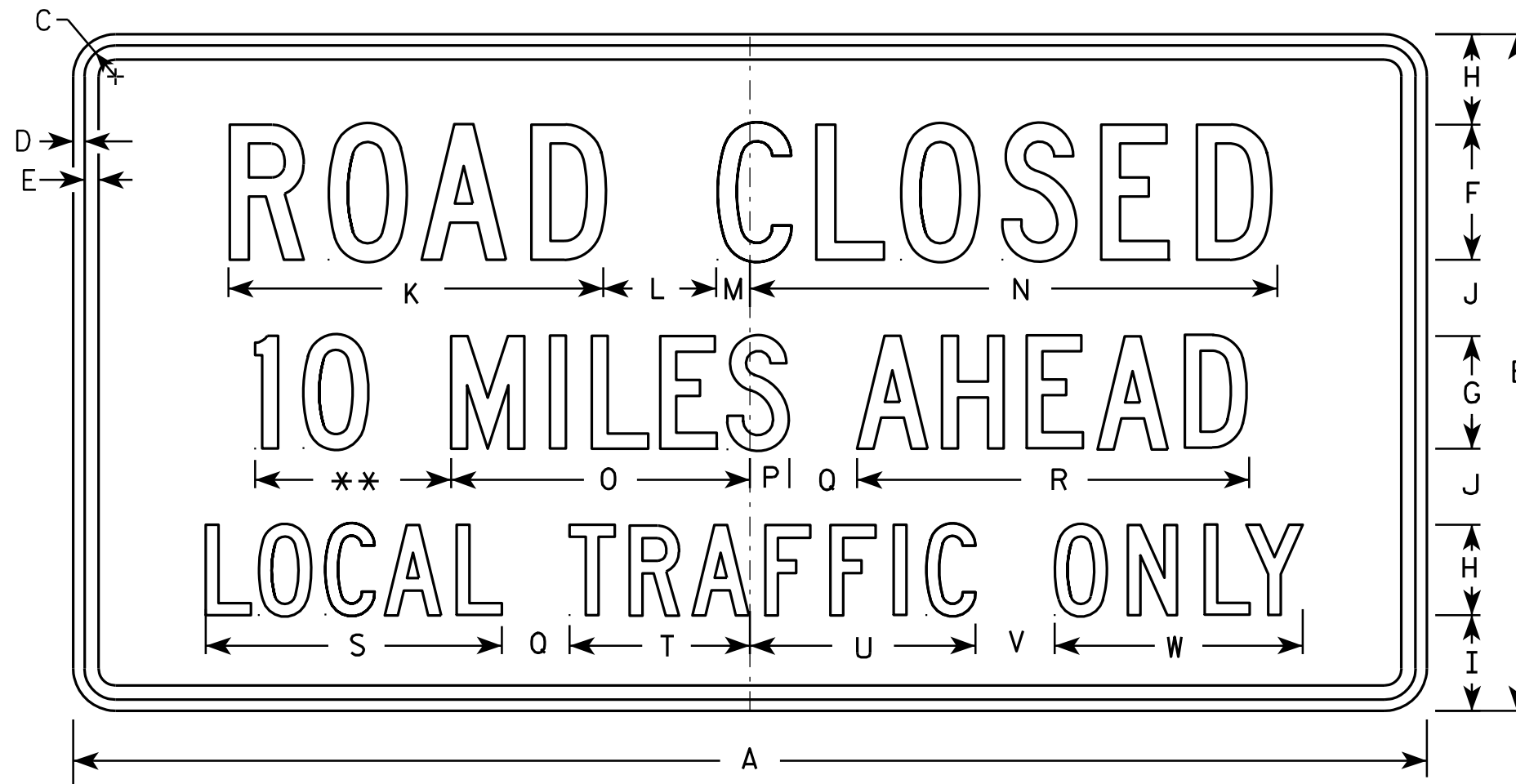
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 8/21/14 PLATE NO. R6-4.3

PROJECT NO:

SHEET NO:

E



R11-3

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

** See Note 5

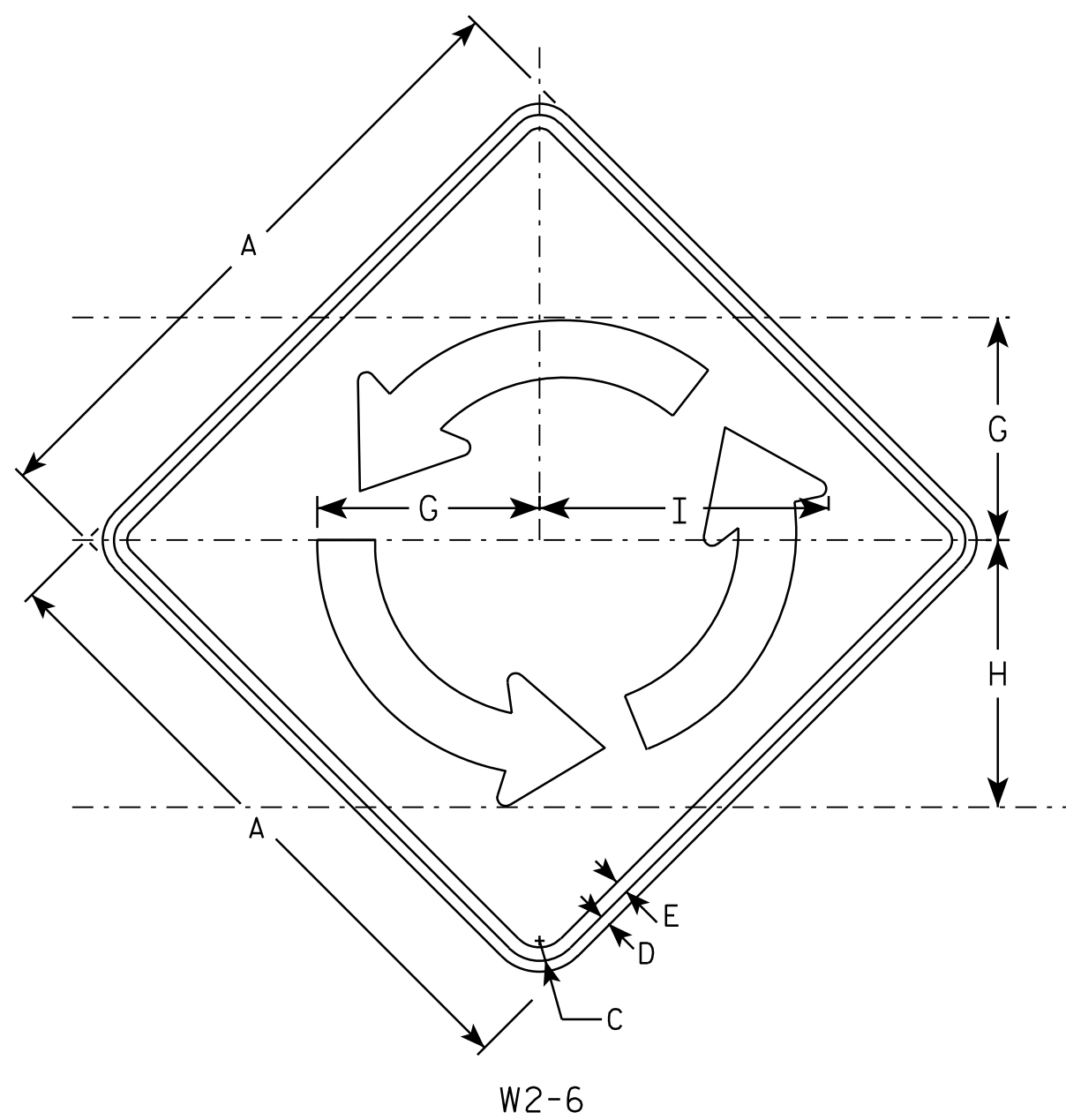
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	18	1 3/8	1/2	5/8	4	3	2 1/2	2	2	11 1/8	3	1 1/8	15 1/4	8	1 1/2	2	10 3/4	8 3/8	4 3/4	6 1/2	2	6 3/4				4.5
2S	60	30	1 3/8	1/2	5/8	6	5	4	4 1/4	3 3/8	16 5/8	5	1 1/2	23	13 1/4	1 3/4	3	17 3/8	13 1/8	8	10	3 1/2	11				12.5
2M	60	30	1 3/8	1/2	5/8	6	5	4	4 1/4	3 3/8	16 5/8	5	1 1/2	23	13 1/4	1 3/4	3	17 3/8	13 1/8	8	10	3 1/2	11				12.5
3																											
4																											
5																											

STANDARD SIGN R11-3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer
DATE 4/1/11 PLATE NO. R11-3.6

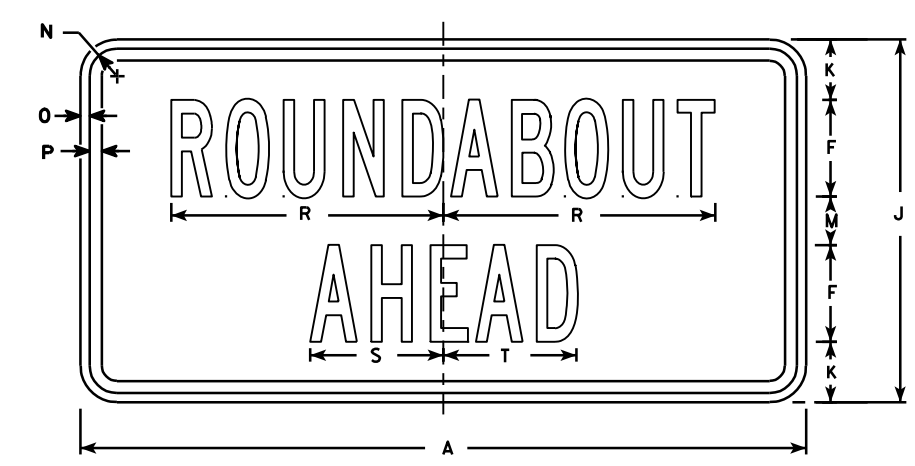
PROJECT NO: HWY: COUNTY: SHEET NO: E



W2-6

NOTES

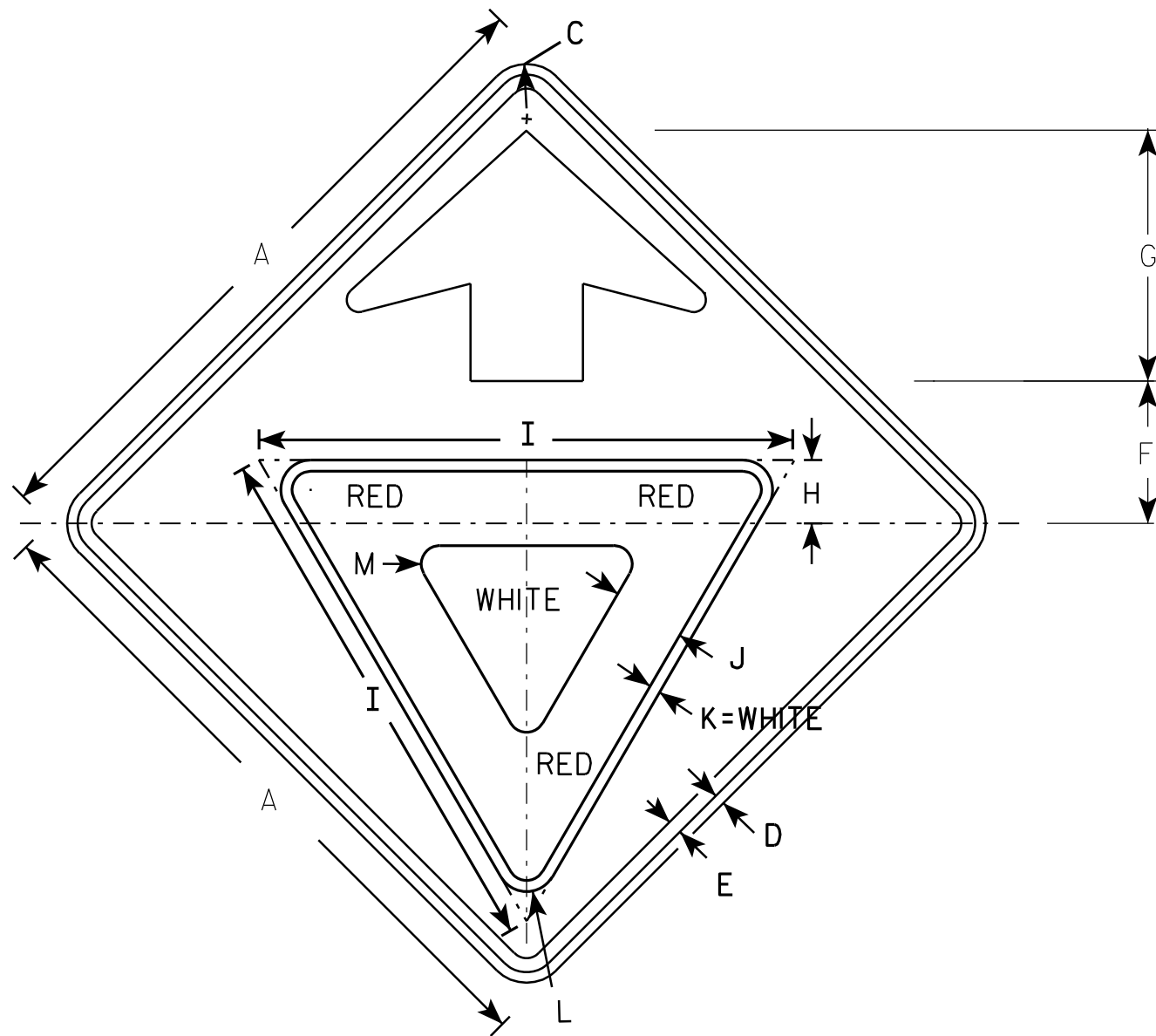
1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - YELLOW
Message - BLACK
3. Message Series - B
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



W2-6P

																								W2-6	W2-6P	
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Area sq. ft.	Area sq. ft.
1																										
2S	30		1 3⁄8	½	5⁄8	4	10 3⁄8	12 ½	13 ½	15	2 ½		2	1 ⅛	3⁄8	½		11 ¼	5 ½	5 ½					6.25	3.12
2M	30		1 3⁄8	½	5⁄8	4	10 3⁄8	12 ½	13 ½	15	2 ½		2	1 ⅛	3⁄8	½		11 ¼	5 ½	5 ½					6.25	3.12
3	36		1 5⁄8	5⁄8	¾	5	12 ½	15	16 ¼	18	2 5⁄8		2 ¾	1 ⅛	3⁄8	½		14	7	6 ¾					9.00	4.50
4	48		2 ¼	¾	1	6	16 5⁄8	20	16 ¼	24	4 3⁄8		3 5⁄8	1 3⁄8	½	5⁄8		17	8 ¼	8 ¼					16.0	8.0
5																										

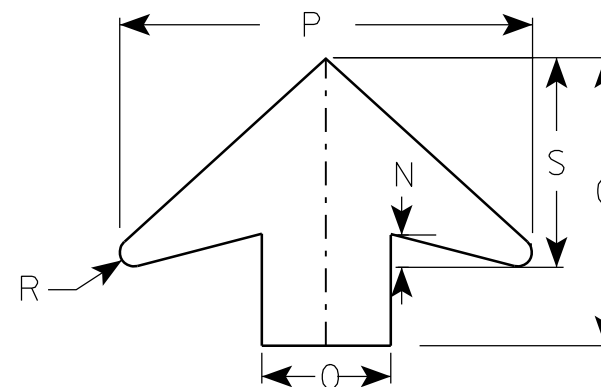
STANDARD SIGN W2-6	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 6/29/12	PLATE NO. W2-6.5



W3-2

NOTES

1. All Signs Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - YELLOW
Arrow & Border - BLACK
Yield Symbol - WHITE BORDER ON RED BACKGROUND



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8	6 1/4	11 1/4	3	25	3 3/8	1/2	1 3/8	7/8	1 1/4	5	16		1/2	8								6.25
2S	36		1 5/8	5/8	3/4	7 1/2	13 1/2	3 3/8	28	3 3/4	5/8	1 1/2	1	1 5/8	6	19 1/4		5/8	9 3/4								9.0
2M	36		1 5/8	5/8	3/4	7 1/2	13 1/2	3 3/8	28	3 3/4	5/8	1 1/2	1	1 5/8	6	19 1/4		5/8	9 3/4								9.0
3	36		1 5/8	5/8	3/4	7 1/2	13 1/2	3 3/8	28	3 3/4	5/8	1 1/2	1	1 5/8	6	19 1/4		5/8	9 3/4								9.0
4	48		2 1/4	3/4	1	10	17 7/8	4 1/2	38	5	3/4	2 1/8	1 3/8	2	8	25 5/8		7/8	13								16.0
5	48		2 1/4	3/4	1	10	17 7/8	4 1/2	38	5	3/4	2 1/8	1 3/8	2	8	25 5/8		7/8	13								16.0

PROJECT NO:

STANDARD SIGN
W3-2

WISCONSIN DEPT OF TRANSPORTATION

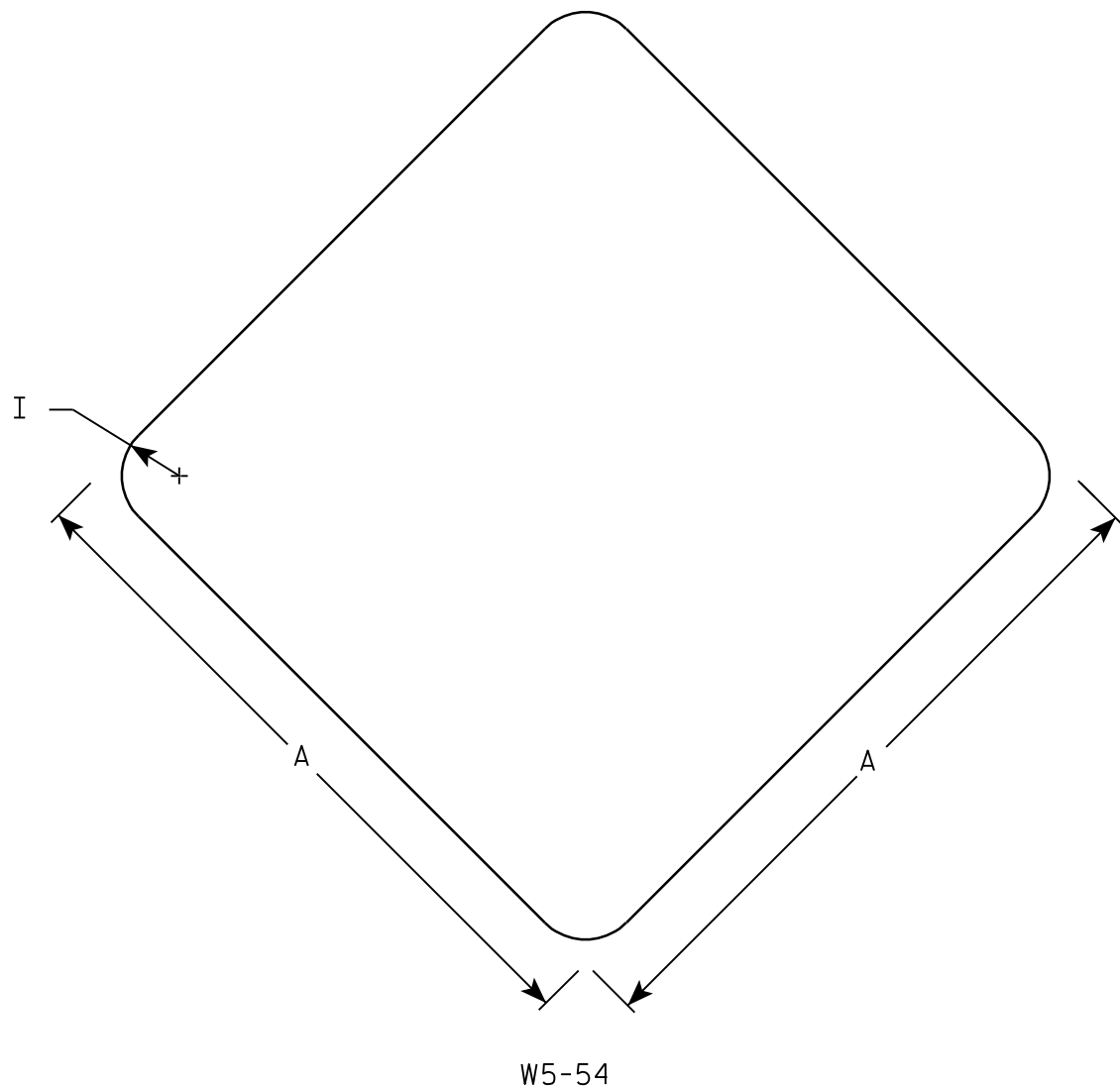
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 6/7/10 PLATE NO. W3-2..9

SHEET NO:

E

7



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
- 3. Corners may be square or rounded when base material is plywood. When base material is metal the corners shall be rounded.

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	12								1																		1.0
2S	18								1 1/2																		2.25
2M	18								1 1/2																		2.25
3																											
4																											
5																											

STANDARD SIGN

W5-54

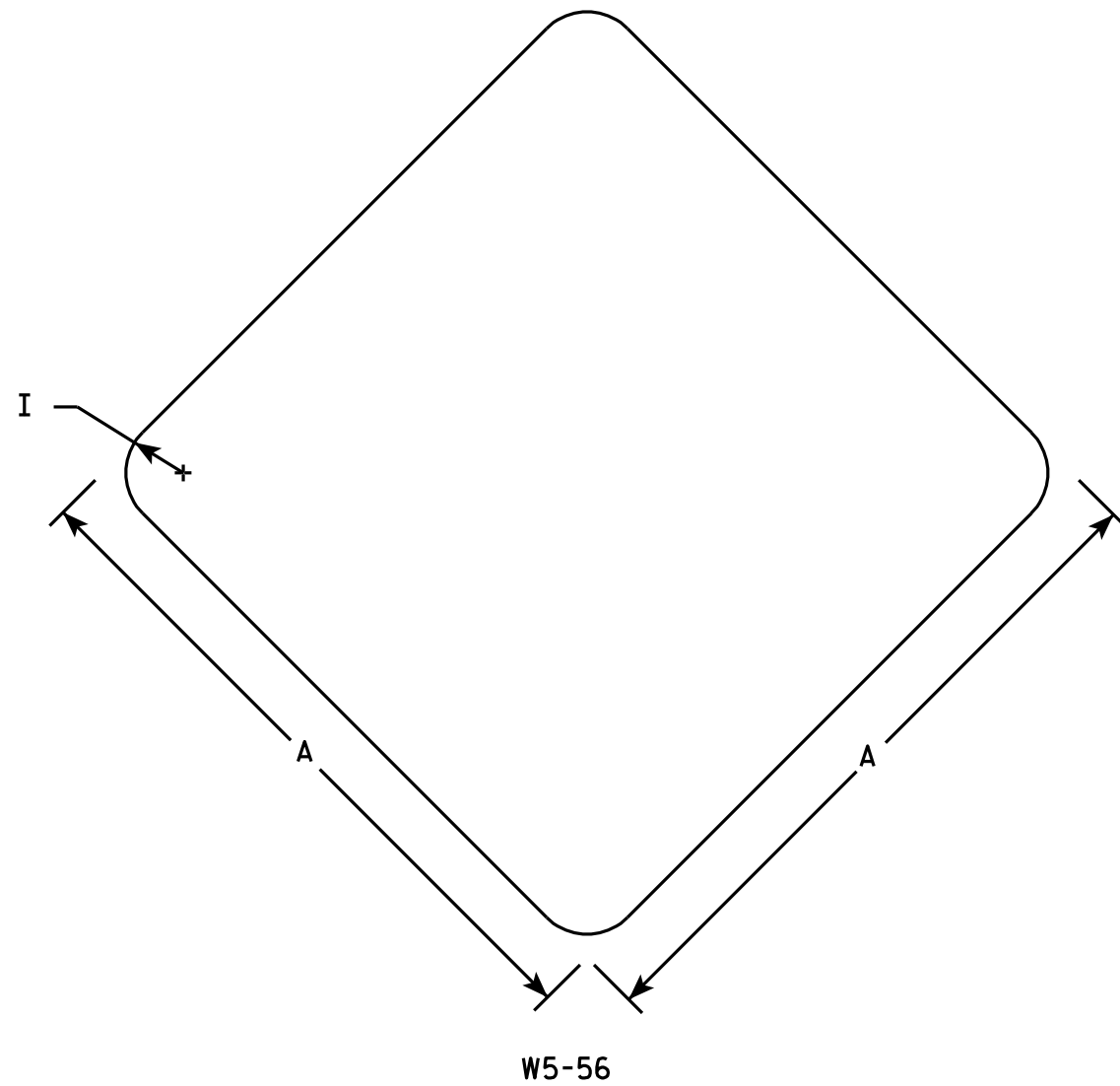
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R Rauch*
For State Traffic Engineer

DATE 11/3/10 PLATE NO. W5-54.8

NOTES

1. Sign is Type II - Type SH Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Red
3. Corners may be square or rounded when base material is plywood. When base material is metal the corners shall be rounded.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	12								1																		1.0
2S	18								1 1/2																		2.25
2M	18								1 1/2																		2.25
3																											
4																											
5																											

STANDARD SIGN

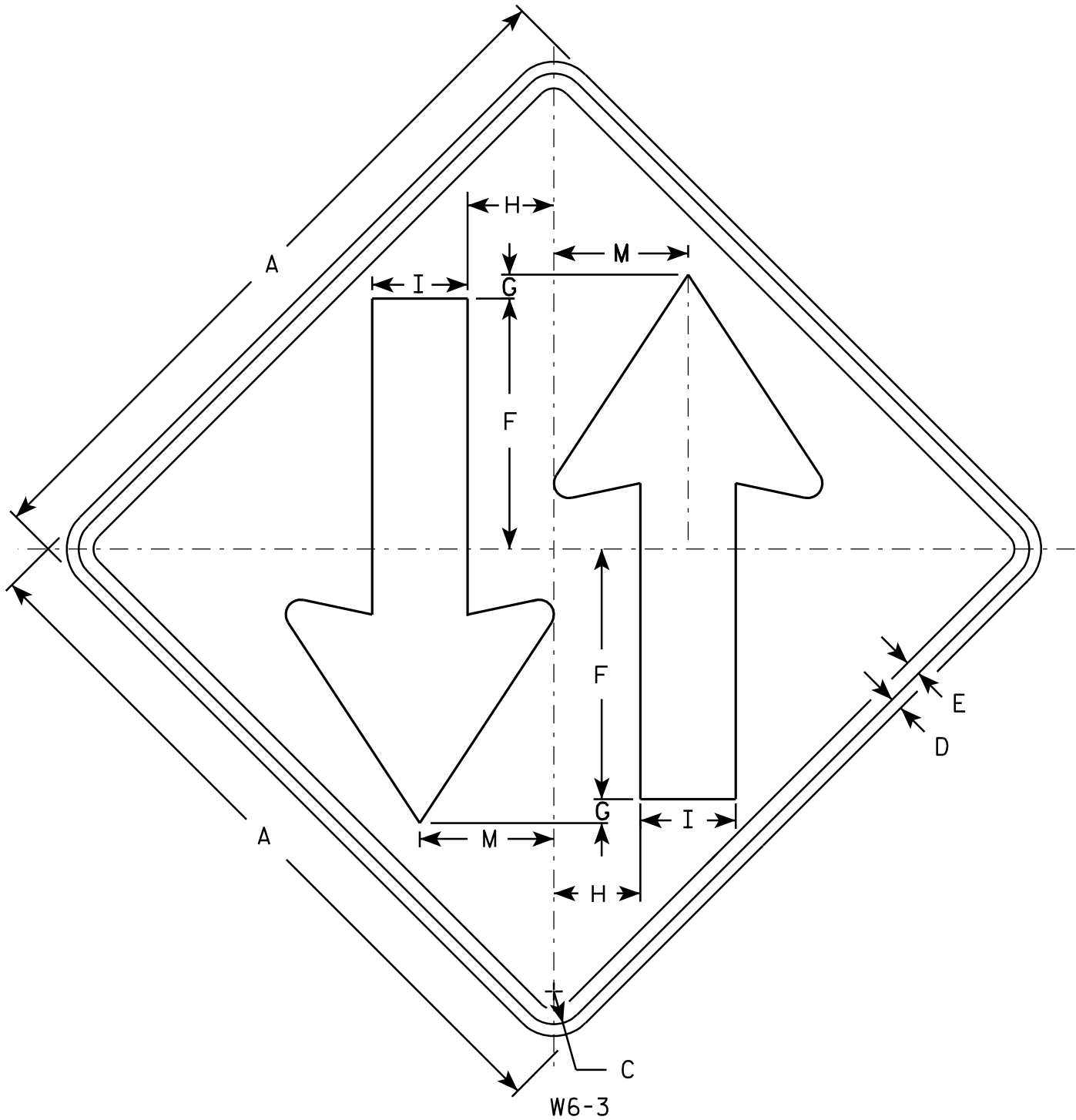
W5 - 56

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch
for State Traffic Engineer

DATE 11/2/10 PLATE NO. W5-56.6

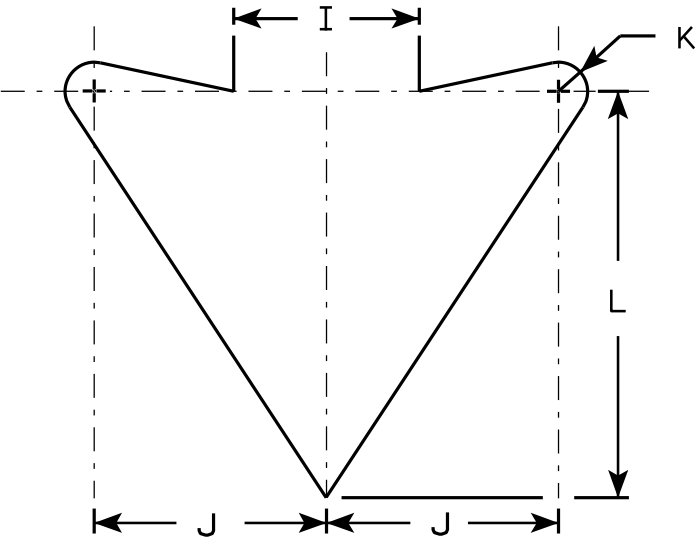
PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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W6-3

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	v	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8	10 1/2	1	3 5/8	4	5	5/8	8 3/4	5 5/8														6.25
2S	36		1 5/8	5/8	3/4	12	1	4 1/4	5	6	3/4	10 1/2	6 3/4														9.0
2M	36		1 5/8	5/8	3/4	12	1	4 1/4	5	6	3/4	10 1/2	6 3/4														9.0
3																											
4	48		2 1/4	3/4	1	15 1/2	1	6	6	8	1	14	9														16.0
5	48		2 1/4	3/4	1	15 1/2	1	6	6	8	1	14	9														16.0

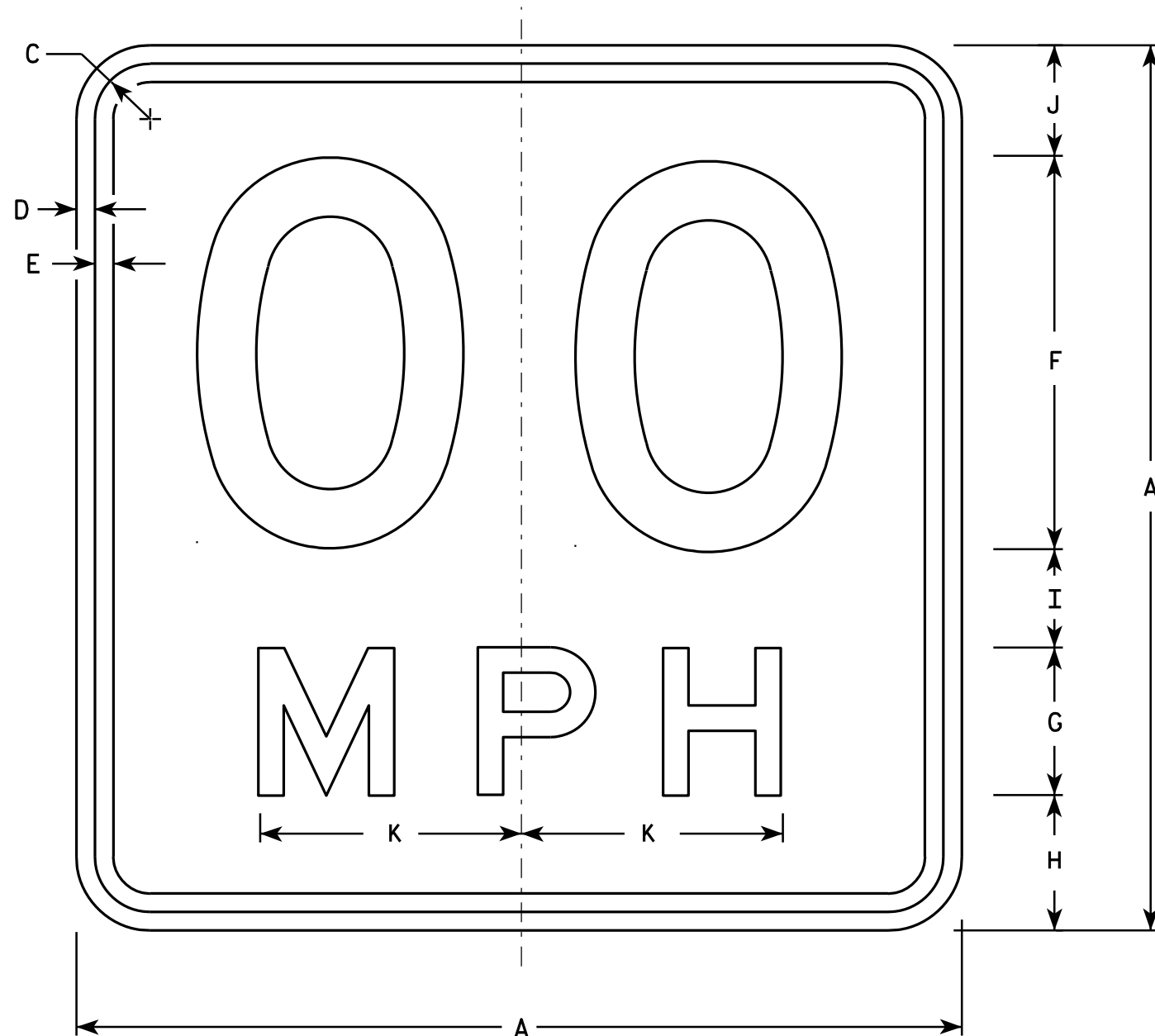
STANDARD SIGN

W6 - 3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 03/12/13 PLATE NO. W6-3.10



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series - See Note 6
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically space about centerline to achieve proper balance.
6. Line 1 is Series D
Line 2 is Series E

W13-1

- * For 30" x 30" Warning Signs, use 18" x 18" W13-1 signs.
For 36" x 36" Warning Signs, use 24" x 24" W13-1 signs.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area Sq. Ft.
1	18		1 1/8	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8																2.25
* 2S	18		1 1/8	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8																2.25
* 2M	18		1 1/8	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8																2.25
3	24		1 1/8	3/8	1/2	10	4	4	2 3/4	3 1/4	6 5/8																4.00
4	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
5	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00

STANDARD SIGN

W13-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 5/31/12 PLATE NO. W13-1.16

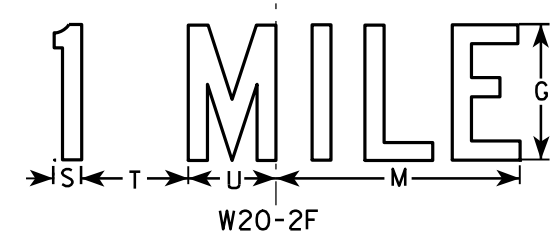
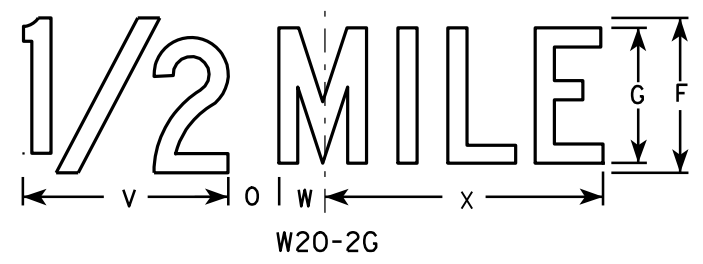
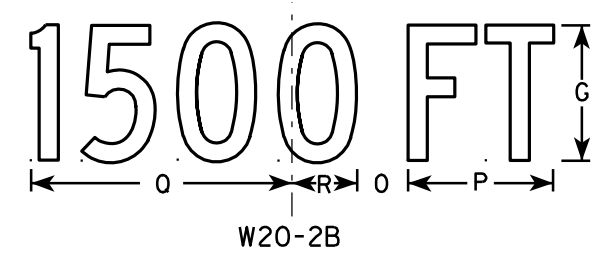
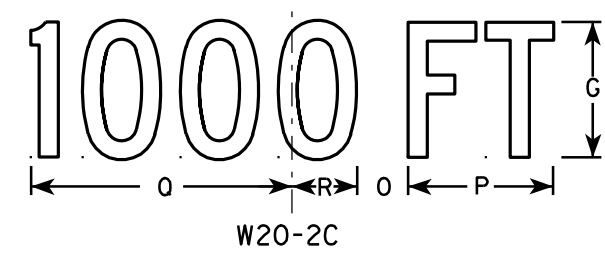
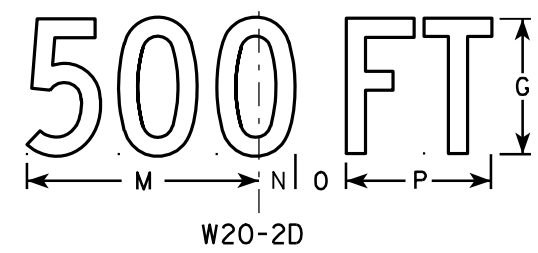
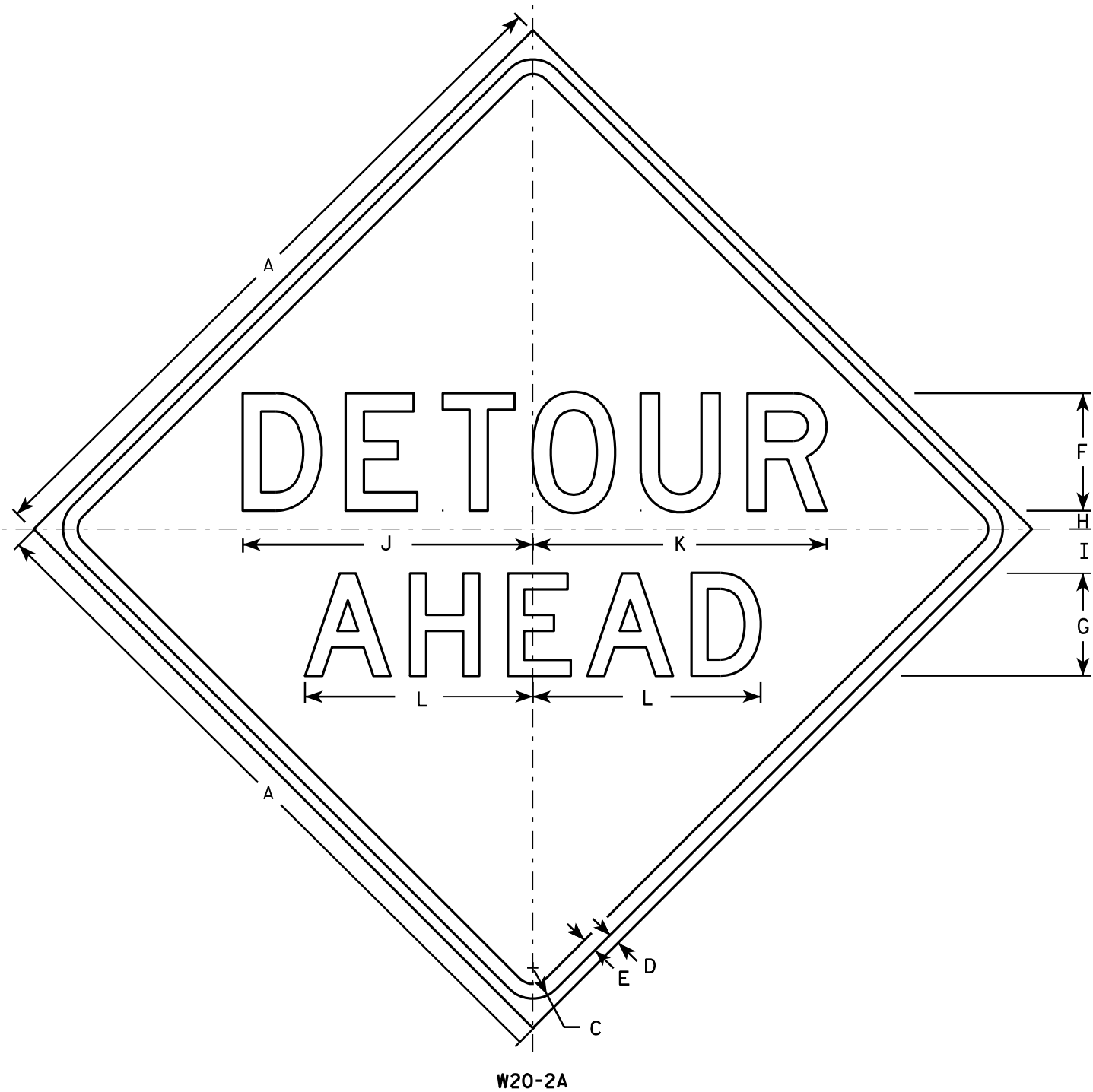
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - See note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Line 1 is Series D.
Line 2 is Series D for AHEAD and Series C for all other distances.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	6	5	1	2 1/4	14 3/4	15	11 5/8	9	1 3/8	1 7/8	5 5/8	10 1/8	2 1/2	1 1/8	4 1/2	3 1/2	8	1 3/4	10 3/4			9.0
2S	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
2M	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
3	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
4	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0
5	48		2 1/4	3/4	1	8	7	1 1/4	3	19 3/4	20	15 1/2	12	1 7/8	2 5/8	7 1/2	13 1/2	3 3/8	1 1/2	6	4 5/8	10 5/8	2 3/8	14 3/8			16.0

STANDARD SIGN
W20-2A,B,C,D,F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/18/11 PLATE NO. W20-2.6

PROJECT NO: _____ HWY: _____ COUNTY: _____ SHEET NO: **E**

NE Temporary Access Road - Construction											
STATION	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			Mass Ordinate
		Cut	Fill	EBS	Cut	Fill	EBS	Cut 1.00	Expanded Fill 1.27	Expanded EBS Backfill 1.15 *Note 8	
20+50	0	6.8	21.8	0.0	0	0	0	0	0	0	0
21+00	50	0.6	88.7	0.0	7	102	0	7	130	0	-123
21+50	50	1.4	85.0	0.0	2	161	0	9	334	0	-325
22+00	50	1.7	85.8	0.0	3	158	0	12	535	0	-523
22+50	50	4.7	62.0	0.0	6	137	0	17	709	0	-691
23+00	50	61.4	0.9	0.0	61	58	0	79	783	0	-704
23+50	50	77.2	6.3	0.0	128	7	0	207	791	0	-584
23+66	16	4.7	137.0	0.0	24	42	0	231	845	0	-614

COLUMN TOTAL: 231 665 0

*See Earthwork Summary in Miscellaneous Quantities for Earthwork Notes.

NW Temporary Access Road - Construction											
STATION	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			Mass Ordinate
		Cut	Fill	EBS	Cut	Fill	EBS	Cut 1.00	Expanded Fill 1.27	Expanded EBS Backfill 1.15 *Note 8	
10+50	0	2.7	6.2	0.0	0	0	0	0	0	0	0
11+00	50	31.3	0.0	0.0	31	6	0	31	7	0	24
11+50	50	33.7	0.0	0.0	60	0	0	92	7	0	84
12+00	50	39.5	1.7	0.0	68	2	0	160	9	0	150
12+50	50	74.5	0.0	0.0	106	2	0	265	11	0	254
13+00	50	66.9	0.0	0.0	131	0	0	396	11	0	385
13+50	50	13.4	9.9	0.0	74	9	0	470	23	0	447
13+61	11	0.0	78.1	0.0	3	18	0	473	46	0	427

COLUMN TOTAL: 473 36 0

*See Earthwork Summary in Miscellaneous Quantities for Earthwork Notes.

STH 32											
STATION	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			Mass Ordinate
		Cut	Fill	EBS	Cut	Fill	EBS	Cut 1.00	Expanded Fill 1.27	Expanded EBS Backfill 1.15 *Note 8	
118+63	0	70.0	0.0	0.0	0	0	0	0	0	0	0
119+00	37	152.4	5.5	0.0	152	4	0	152	5	0	148
119+50	50	140.0	4.1	0.0	271	9	0	423	16	0	407
120+00	50	176.6	5.5	0.0	293	9	0	716	28	0	689
120+50	50	162.6	1.4	0.0	314	6	0	1,030	36	0	995
121+00	50	140.8	9.0	0.0	281	10	0	1,311	48	0	1,263
121+50	50	133.6	34.3	0.0	254	40	0	1,565	99	0	1,466
122+00	50	131.6	34.7	0.0	246	64	0	1,811	180	0	1,631
122+50	50	141.1	35.2	0.0	252	65	0	2,063	262	0	1,801
123+00	50	134.9	46.7	0.0	256	76	0	2,319	359	0	1,960
123+50	50	137.1	58.7	0.0	252	98	0	2,571	483	0	2,088
124+00	50	134.6	55.9	0.0	252	106	0	2,822	617	0	2,205
124+50	50	142.4	33.8	0.0	257	83	0	3,079	723	0	2,356
125+00	50	134.2	32.4	0.0	256	61	0	3,335	801	0	2,534
125+50	50	107.9	52.4	0.0	224	79	0	3,559	900	0	2,659
126+00	50	275.8	62.6	27.6	355	106	26	3,915	1,036	29	2,879
126+50	50	244.6	260.8	0.0	482	299	26	4,396	1,416	59	2,980
127+00	50	269.7	242.7	0.0	476	466	0	4,873	2,008	59	2,865
127+50	50	231.4	206.3	102.0	464	416	94	5,337	2,536	167	2,800
128+00	50	136.0	211.0	108.2	340	386	195	5,677	3,027	391	2,650
128+50	50	156.7	111.9	83.5	271	299	177	5,948	3,407	595	2,541
129+00	50	189.1	18.0	0.0	320	120	77	6,268	3,559	684	2,709
129+50	50	183.2	17.4	0.0	345	33	0	6,613	3,601	684	3,012
130+00	50	194.0	16.5	0.0	349	31	0	6,962	3,641	684	3,321
130+50	50	187.0	10.3	0.0	353	25	0	7,315	3,672	684	3,642
131+00	50	183.6	16.4	0.0	343	25	0	7,658	3,704	684	3,954
131+50	50	180.7	8.7	0.0	337	23	0	7,995	3,733	684	4,262
131+86	36	181.4	11.8	0.0	241	14	0	8,236	3,751	684	4,486
COLUMN TOTAL:					8,236	2,953	595				

*See Earthwork Summary in Miscellaneous Quantities for Earthwork Notes.

Happy Lane											
STATION	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			Mass Ordinate
		Cut	Fill	EBS	Cut	Fill	EBS	Cut 1.00	Expanded Fill 1.27	Expanded EBS Backfill 1.15 *Note 8	
54+30	0	114.0	0.6	0.0	0	0	0	0	0	0	0
54+50	20	116.3	0.4	0.0	85	0	0	85	0	0	85
55+00	50	119.3	0.3	0.0	218	1	0	303	1	0	302
55+50	50	175.4	1.1	0.0	273	1	0	576	3	0	573
56+00	50	163.3	2.0	0.0	314	3	0	890	7	0	883
59+00	0	98.6	25.7	35.0	0	0	0	890	7	0	883
59+50	50	86.5	43.9	43.0	171	64	72	1,061	88	83	973
60+00	50	77.6	45.2	0.0	152	83	40	1,213	193	129	1020
60+50	50	88.8	7.5	0.0	154	49	0	1,367	255	129	1112
61+00	50	131.1	1.1	0.0	204	8	0	1,571	265	129	1306
61+38	38	121.0	0.6	0.0	177	1	0	1,748	267	129	1481
COLUMN TOTAL:					1,748	210	112				

*See Earthwork Summary in Miscellaneous Quantities for Earthwork Notes.

Green Acres Drive											
STATION	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			Mass Ordinate
		Cut	Fill	EBS	Cut	Fill	EBS	Cut 1.00	Expanded Fill 1.27	Expanded EBS Backfill 1.15 *Note 8	
12+15	0	55.1	1.2	0.0	0	0	0	0	0	0	0
12+50	35	64.4	3.0	0.0	77	3	0	77	3	0	74
13+00	50	74.4	2.6	0.0	129	5	0	206	10	0	196
COLUMN TOTAL:					206	8	0				

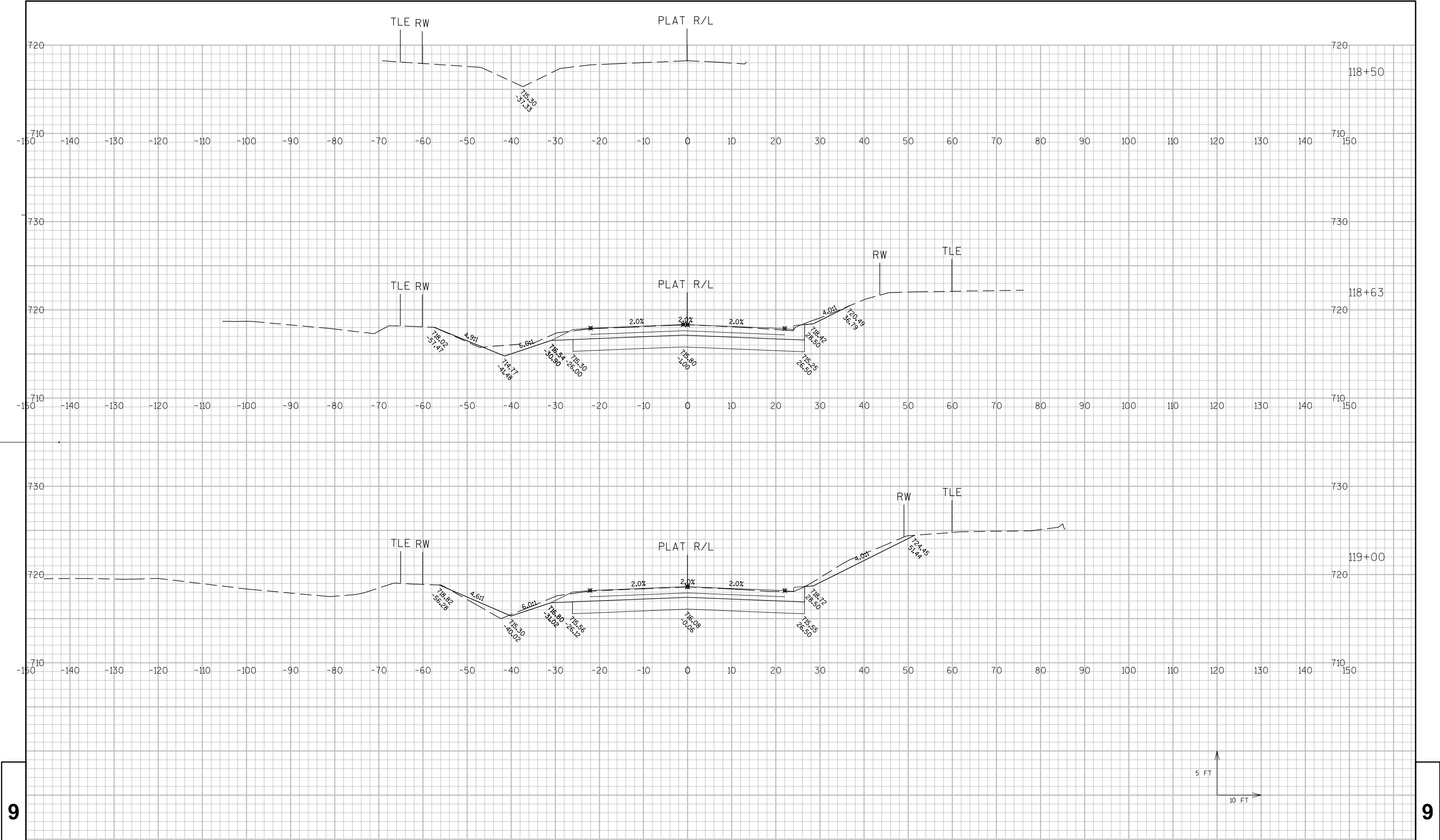
*See Earthwork Summary in Miscellaneous Quantities for Earthwork Notes.

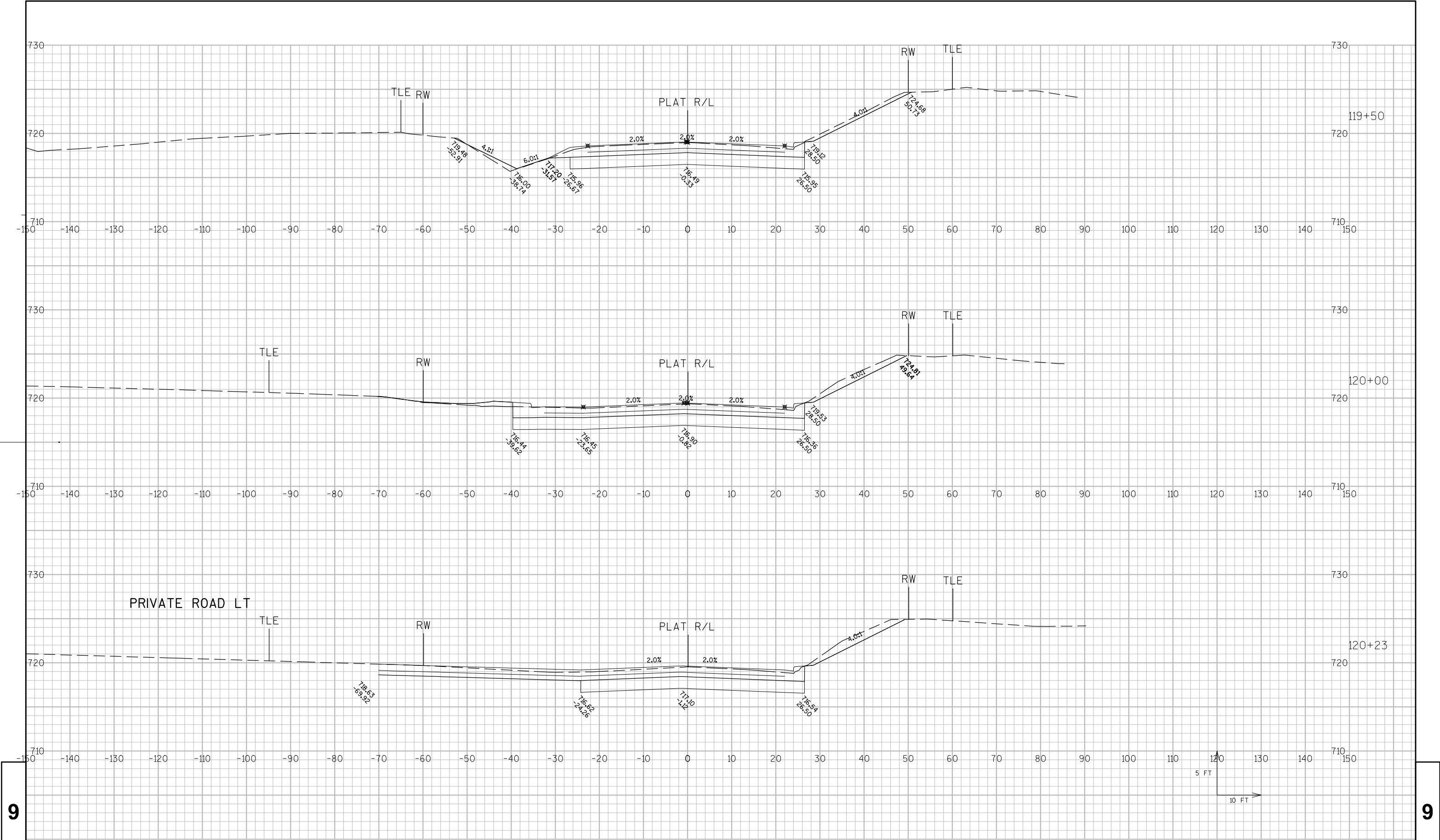
NE Temporary Access Road - Removal											
STATION	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			Mass Ordinate
		Cut	Fill	EBS	Cut	Fill	EBS	Cut 1.00	Expanded Fill 1.27	Expanded EBS Backfill 1.15 *Note 8	
20+50	0	63.5	6.8	0.0	0	0	0	0	0	0	0
21+00	50	130.2	0.6	0.0	179	7	0	179	9	0	171
21+50	50	126.5	1.4	0.0	238	2	0	417	11	0	406
22+00	50	127.3	1.7	0.0	235	3	0	652	15	0	637
22+50	50	103.6	4.7	0.0	214	6	0	866	22	0	844
23+00	50	39.4	58.4	0.0	132	58	0	998	96	0	902
23+50	50	46.5	75.9	0.0	80	124	0	1,078	254	0	823
23+66	16	182.7	4.7	0.0	68	24	0	1,146	285	0	861
COLUMN TOTAL:					1,146	224	0				

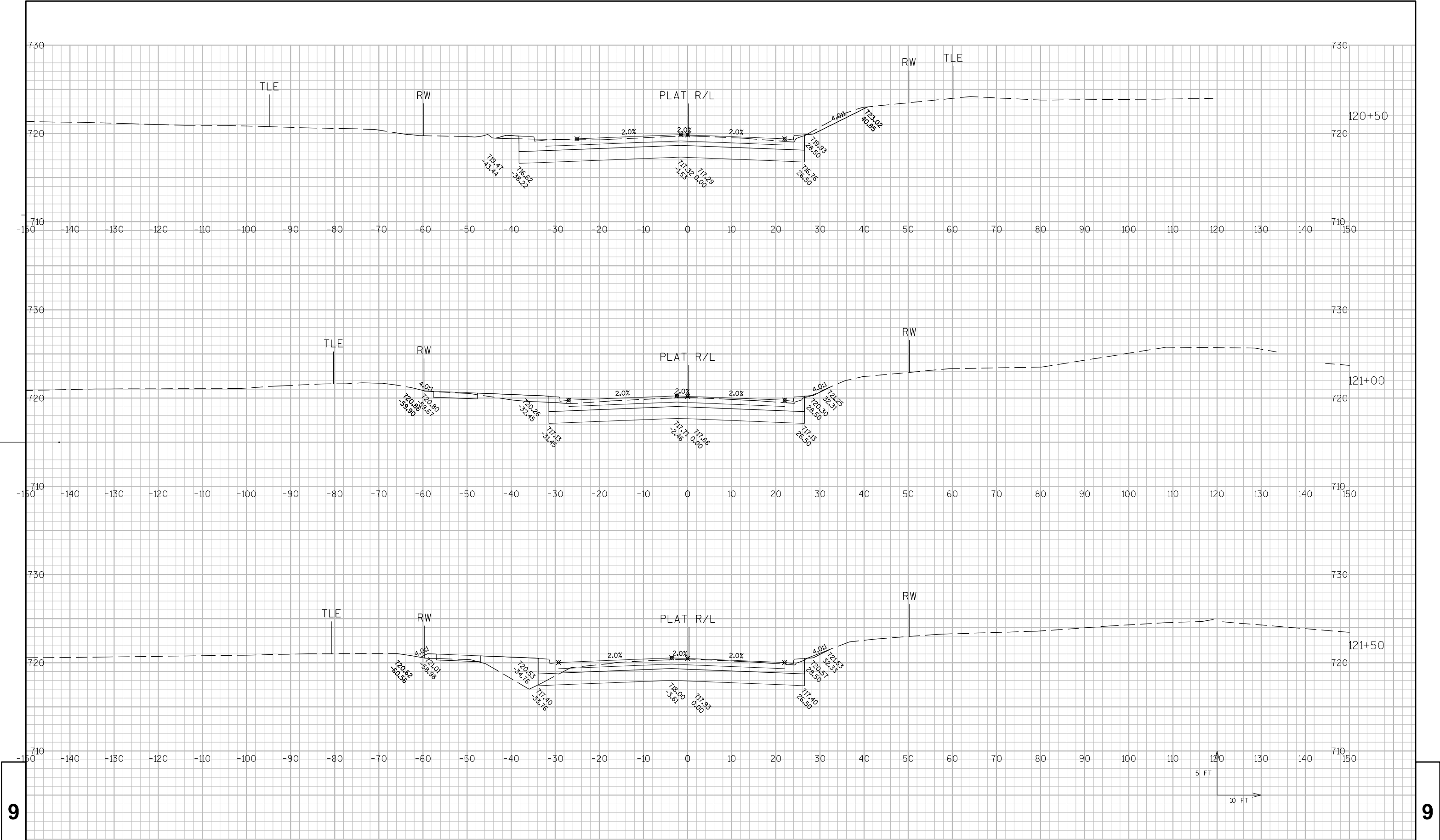
* See Earthwork Summary in Miscellaneous Quantities for Earthwork Notes.

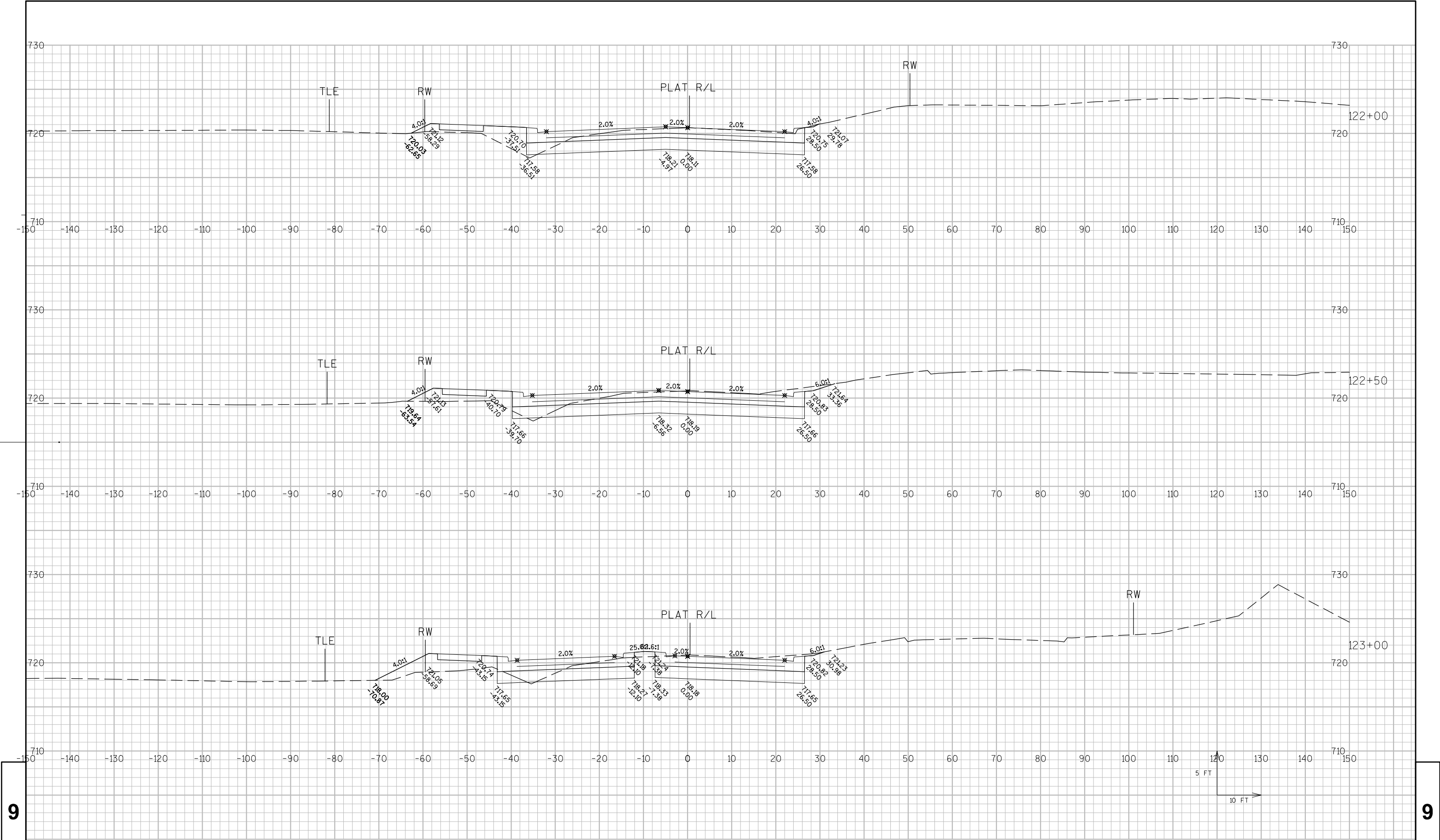
NW Temporary Access Road - Removal											
STATION	Distance	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)			Mass Ordinate
		Cut	Fill	EBS	Cut	Fill	EBS	Cut 1.00	Expanded Fill 1.27	Expanded EBS Backfill 1.15 *Note 8	
10+50	0	45.0	0.0	0.0	0	0	0	0	0	0	0
11+00	50	20.6	10.4	0.0	61	10	0	61	12	0	49
11+50	50	30.0	22.2	0.0	47	30	0	108	51	0	57
12+00	50	40.0	36.2	0.0	65	54	0	172	119	0	53
12+50	50	34.3	29.0	0.0	69	60	0	241	196	0	45
13+00	50	12.9	41.1	0.0	44	65	0	285	278	0	7
13+50	50	51.5	12.2	0.0	60	49	0	345	341	0	4
13+61	11	130.0	0.0	0.0	37	2	0	382	344	0	37
COLUMN TOTAL:					382	271	0				

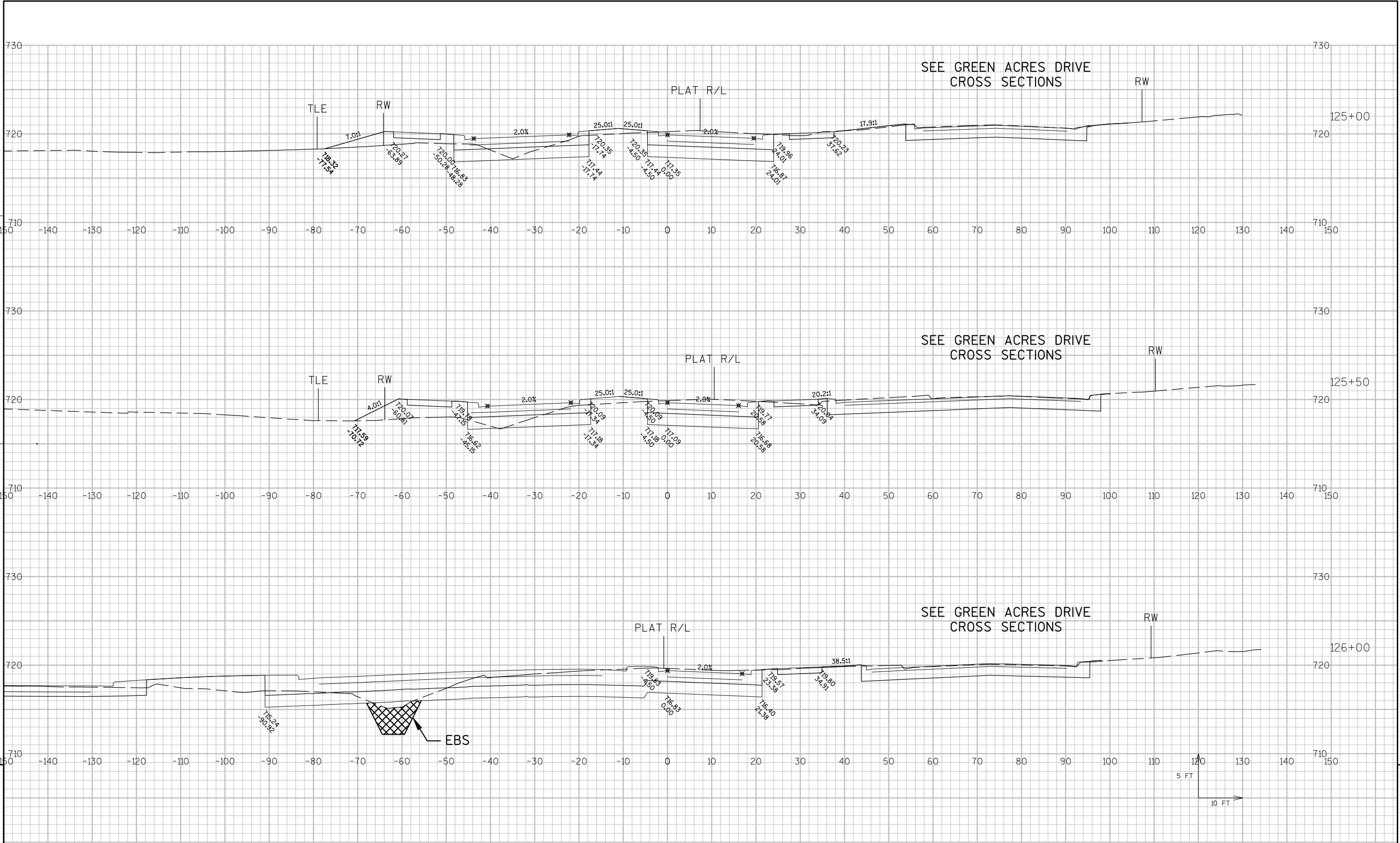
* See Earthwork Summary in Miscellaneous Quantities for Earthwork Notes.

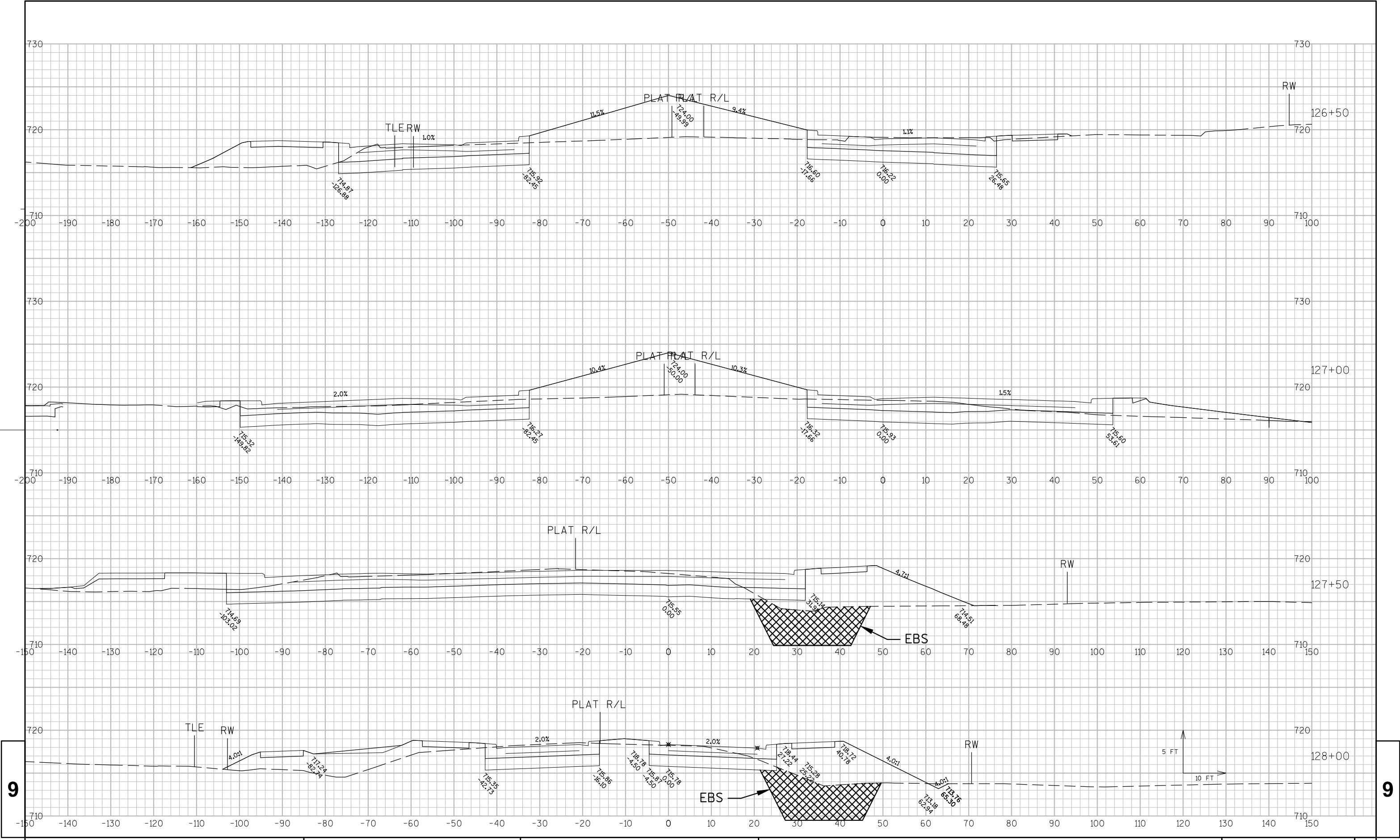


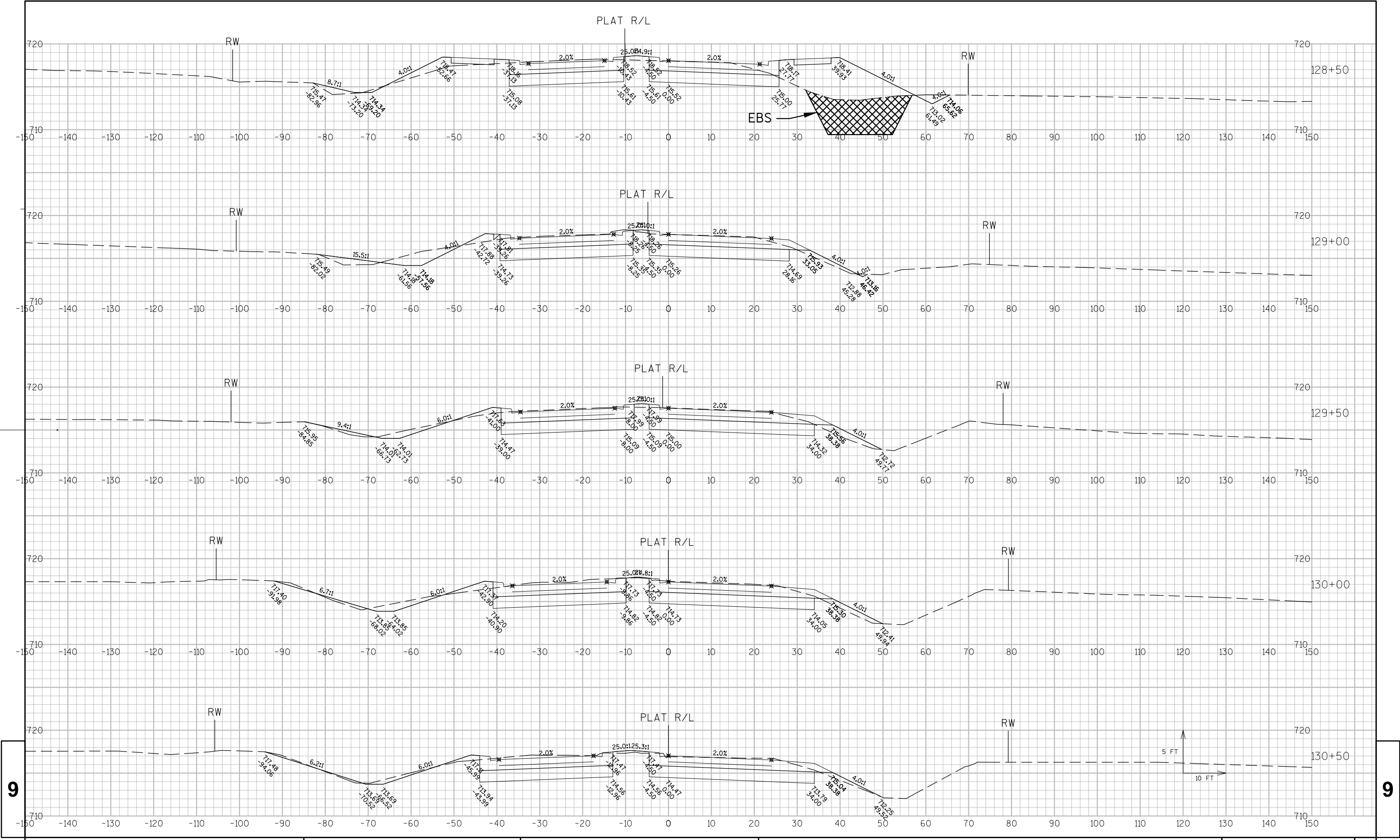


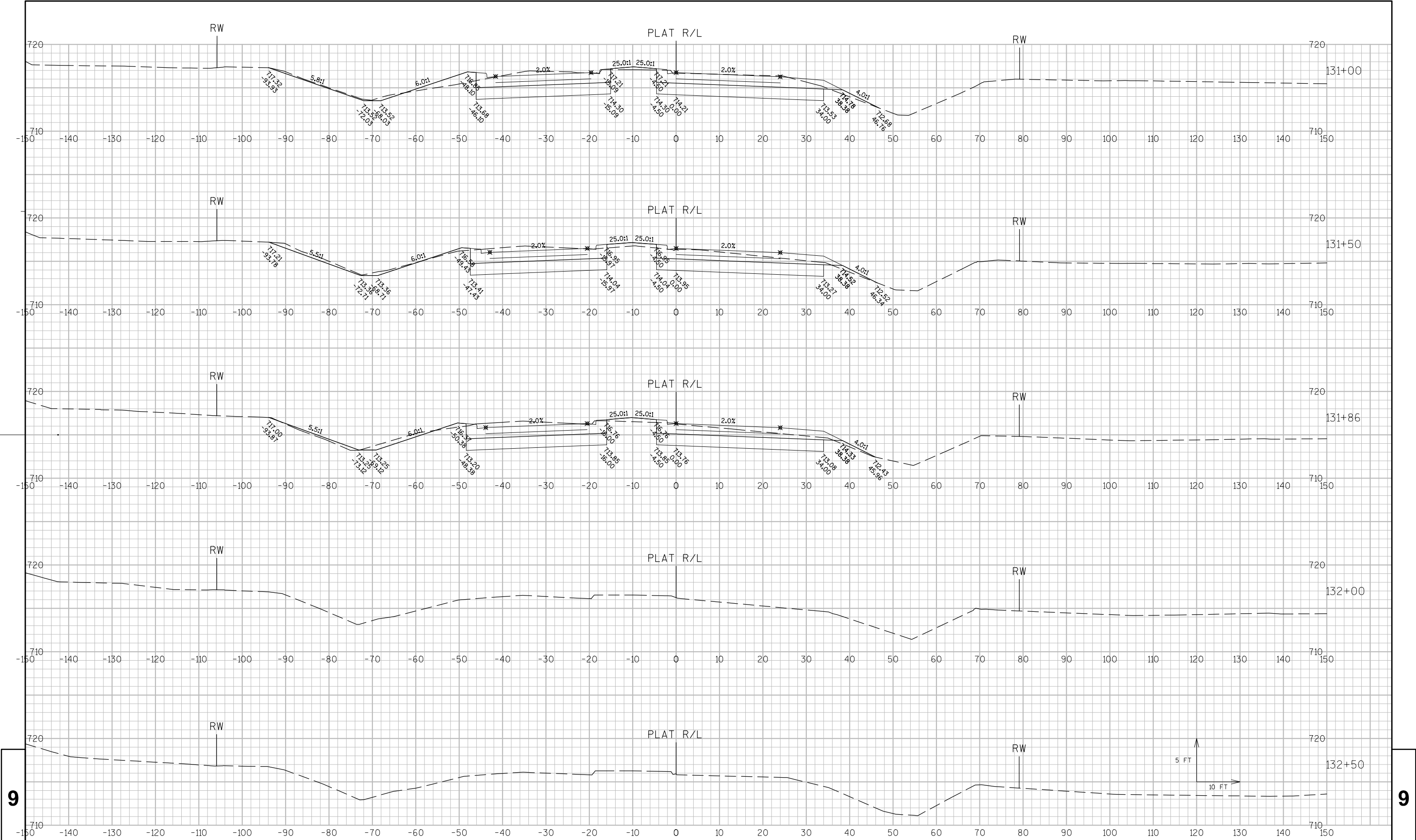


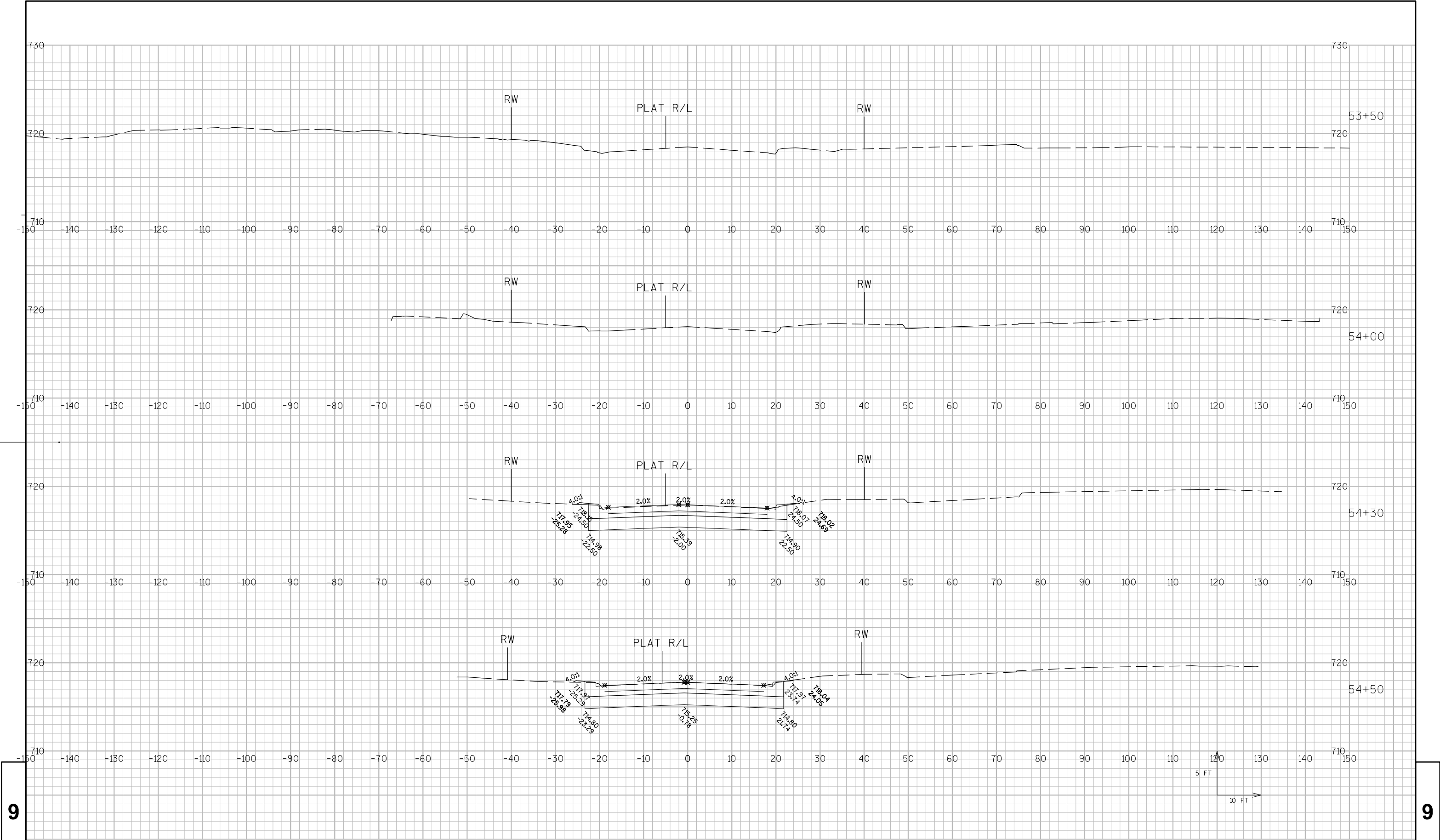


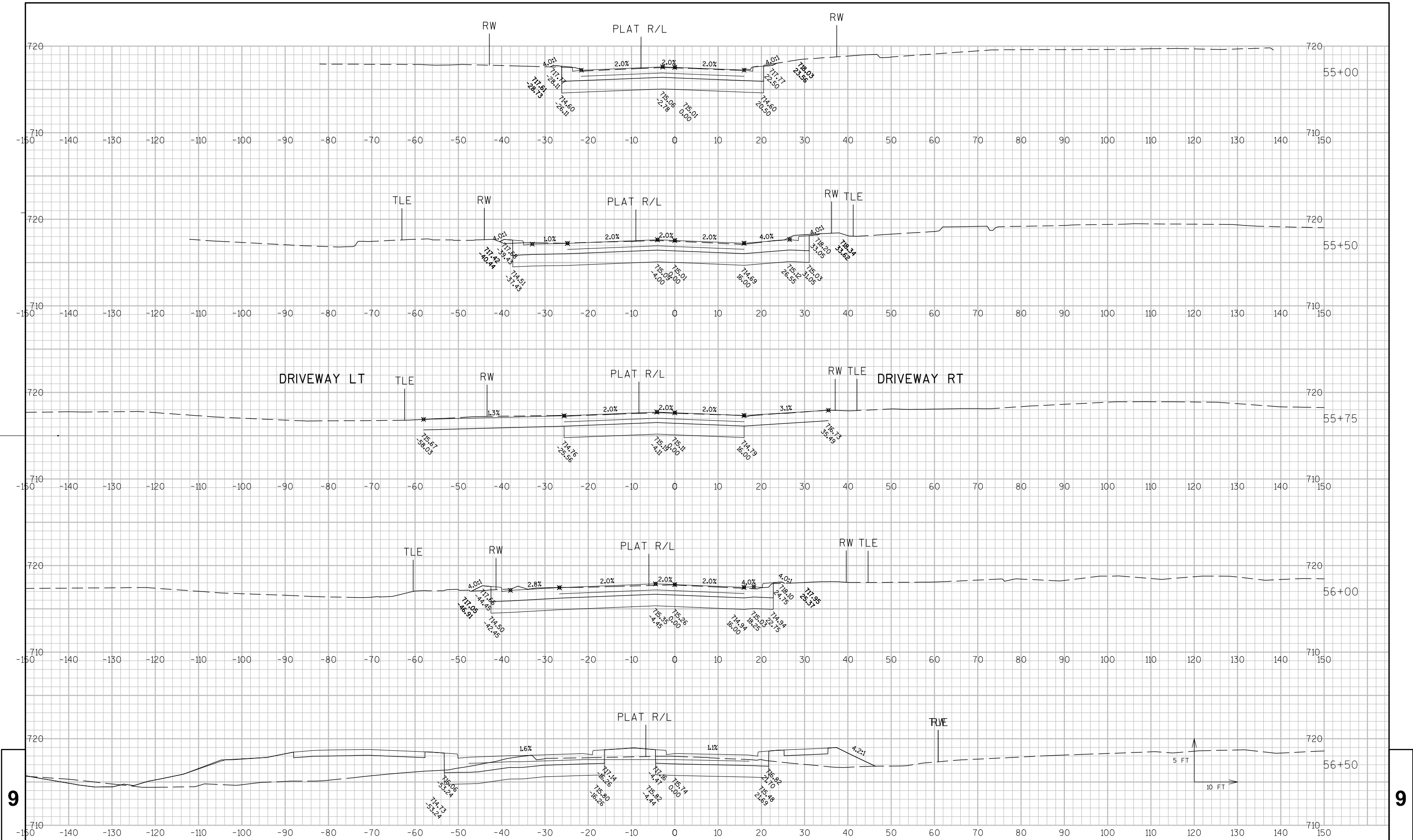


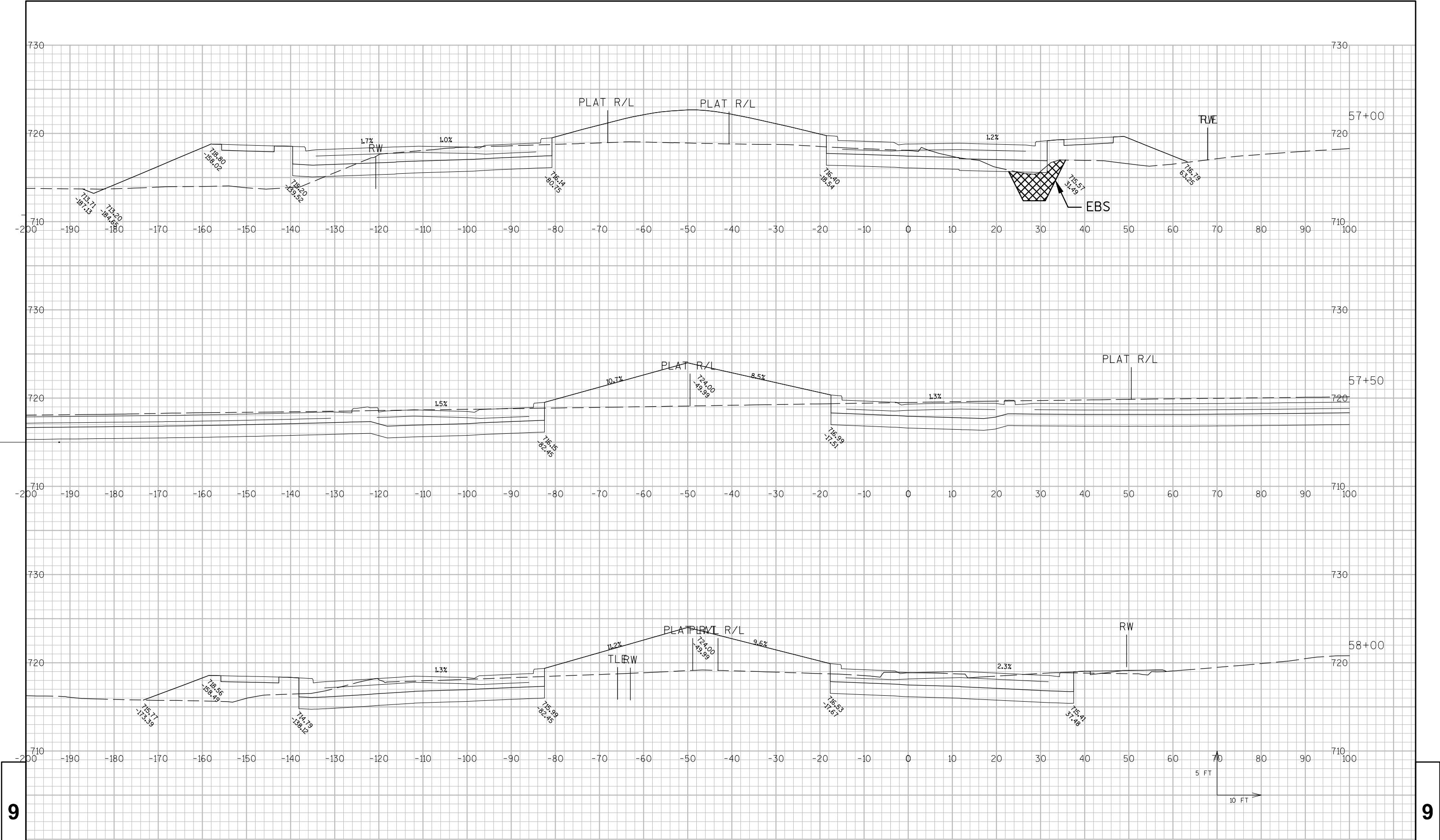


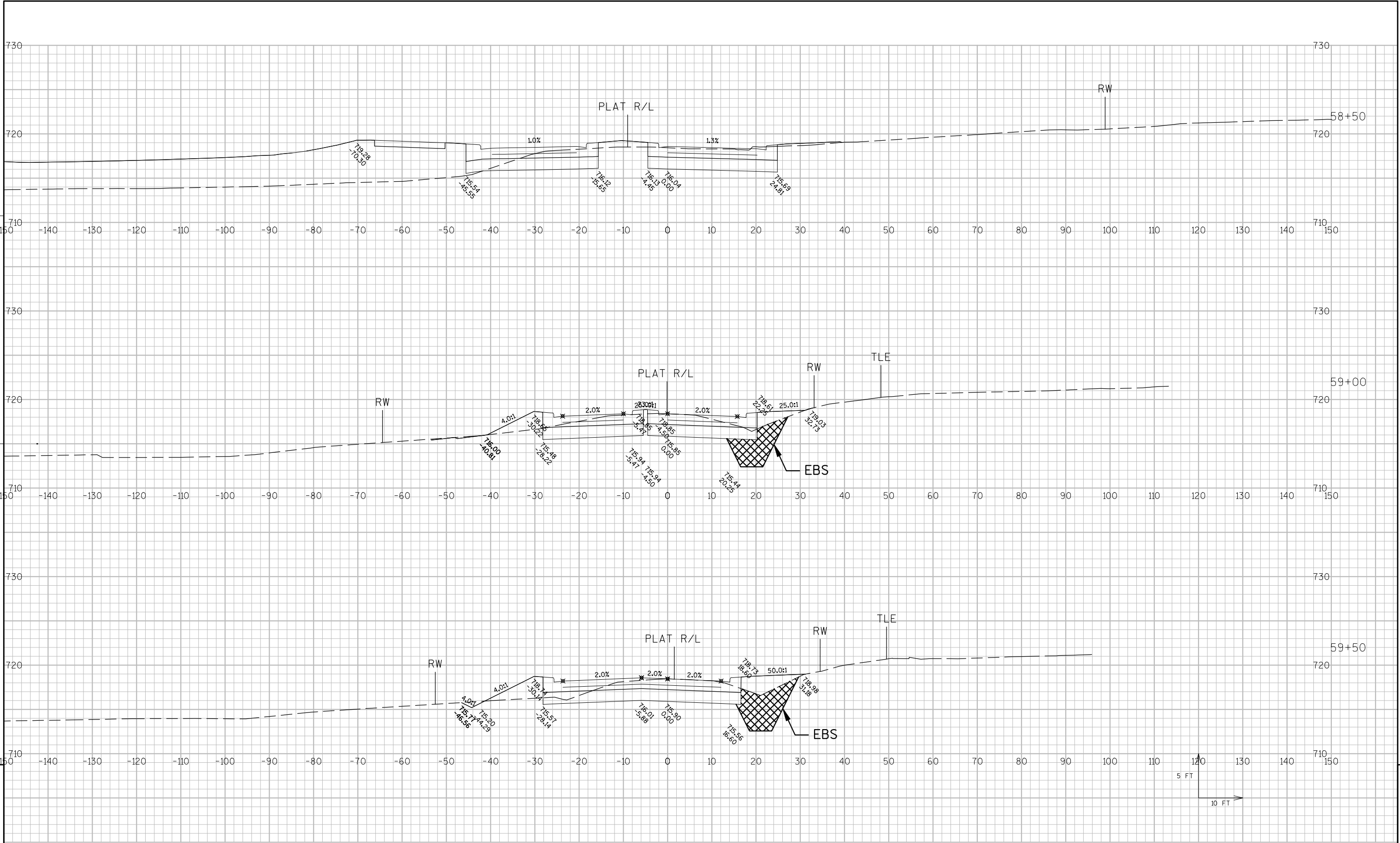


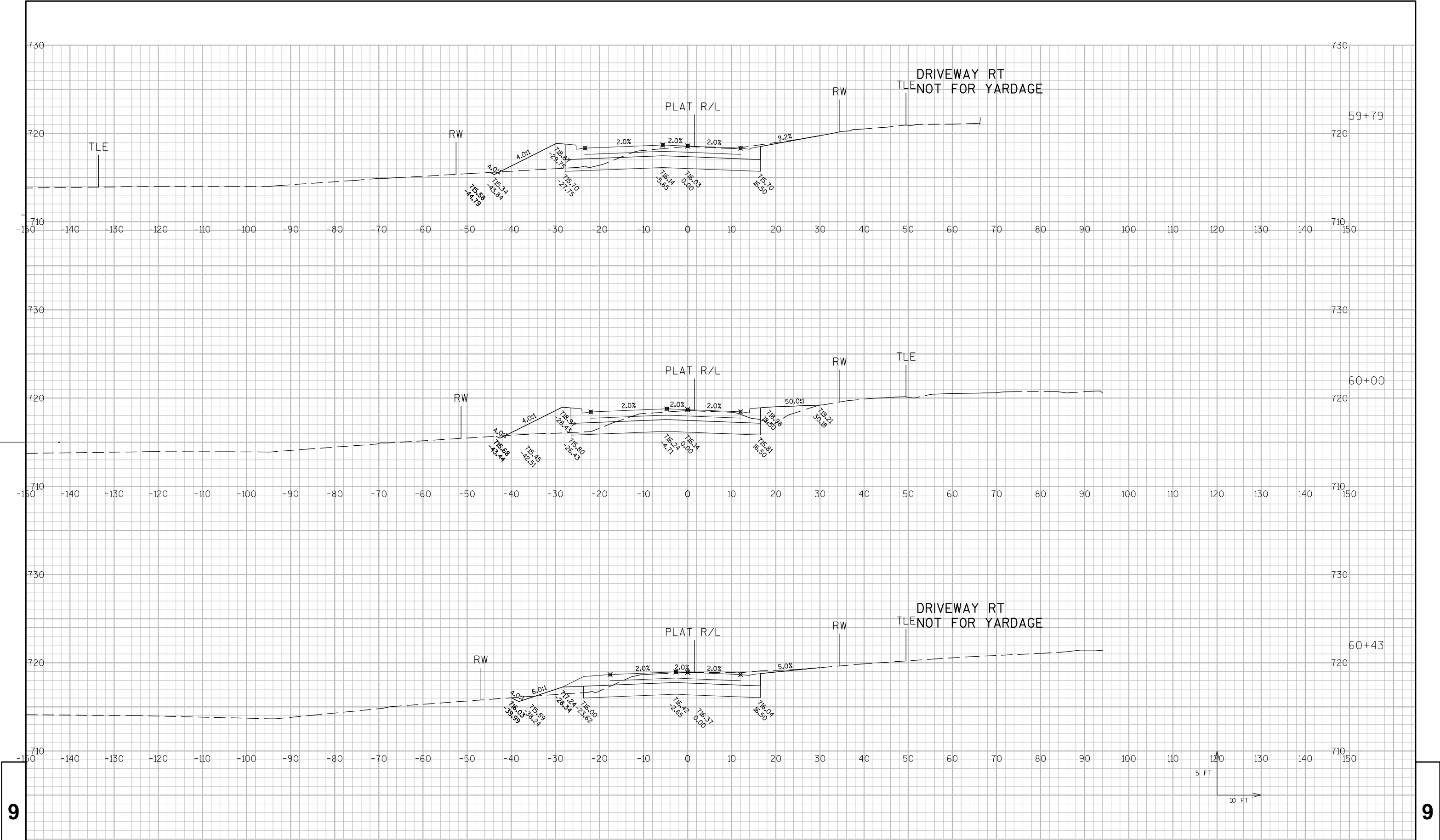


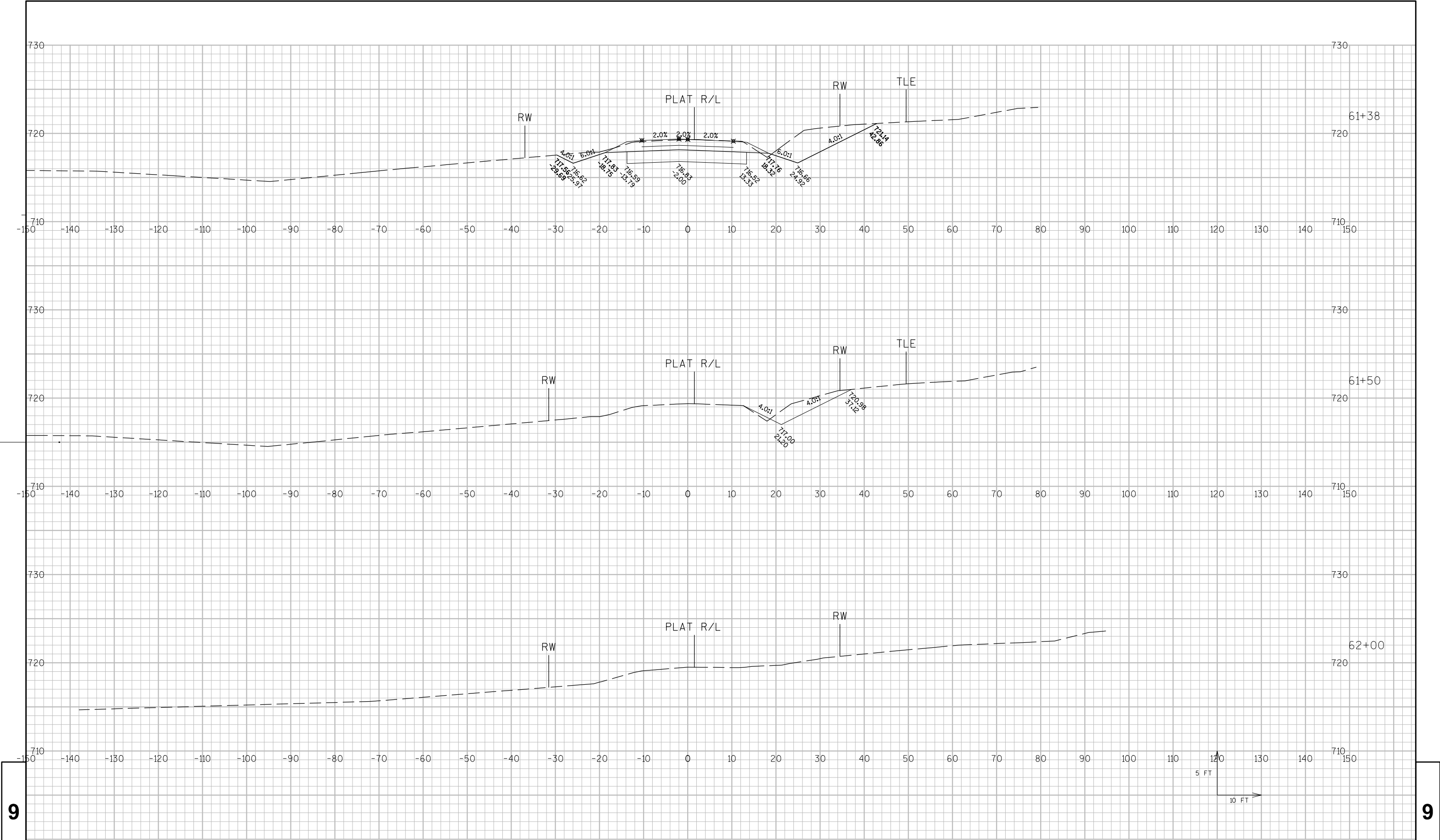


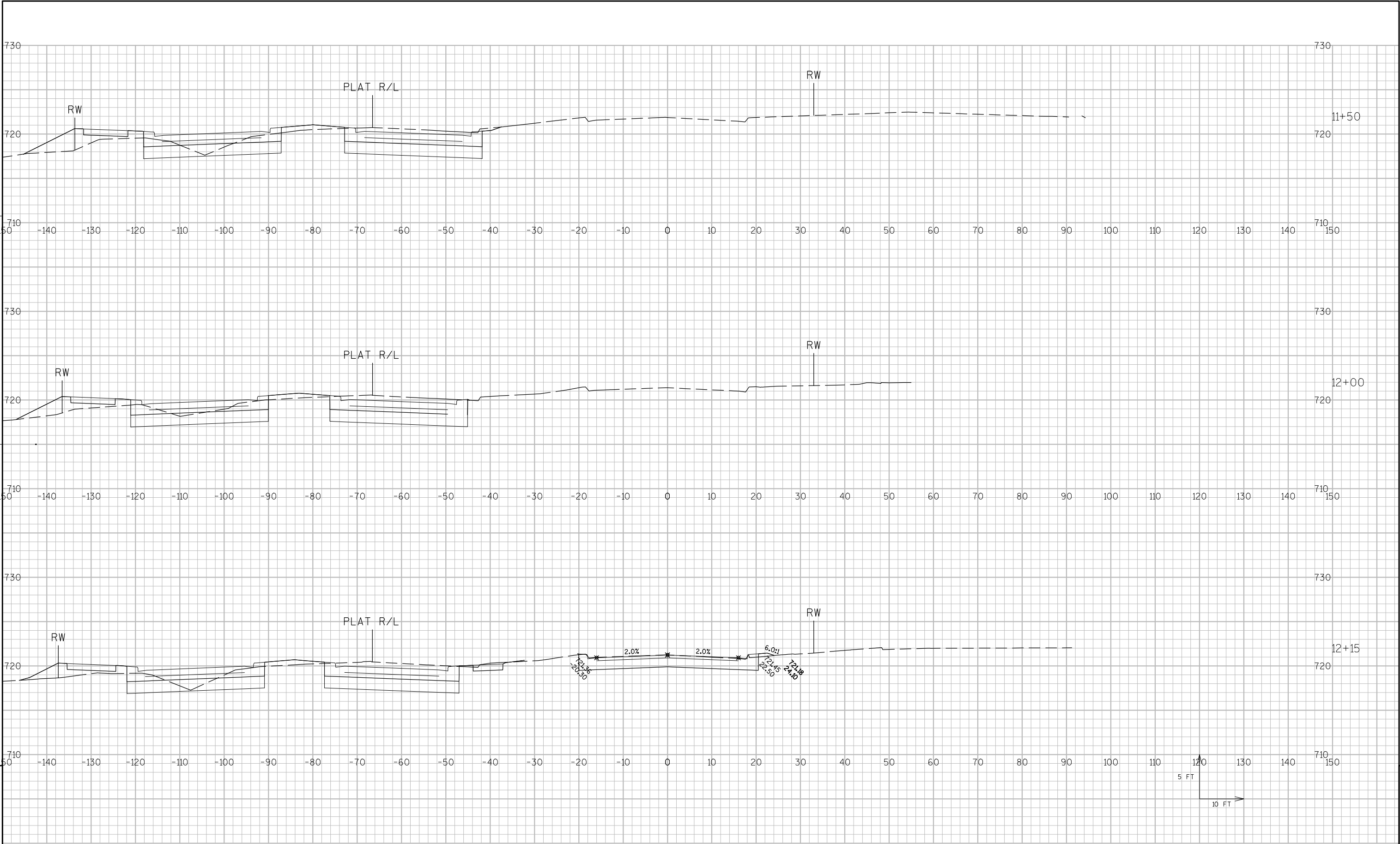


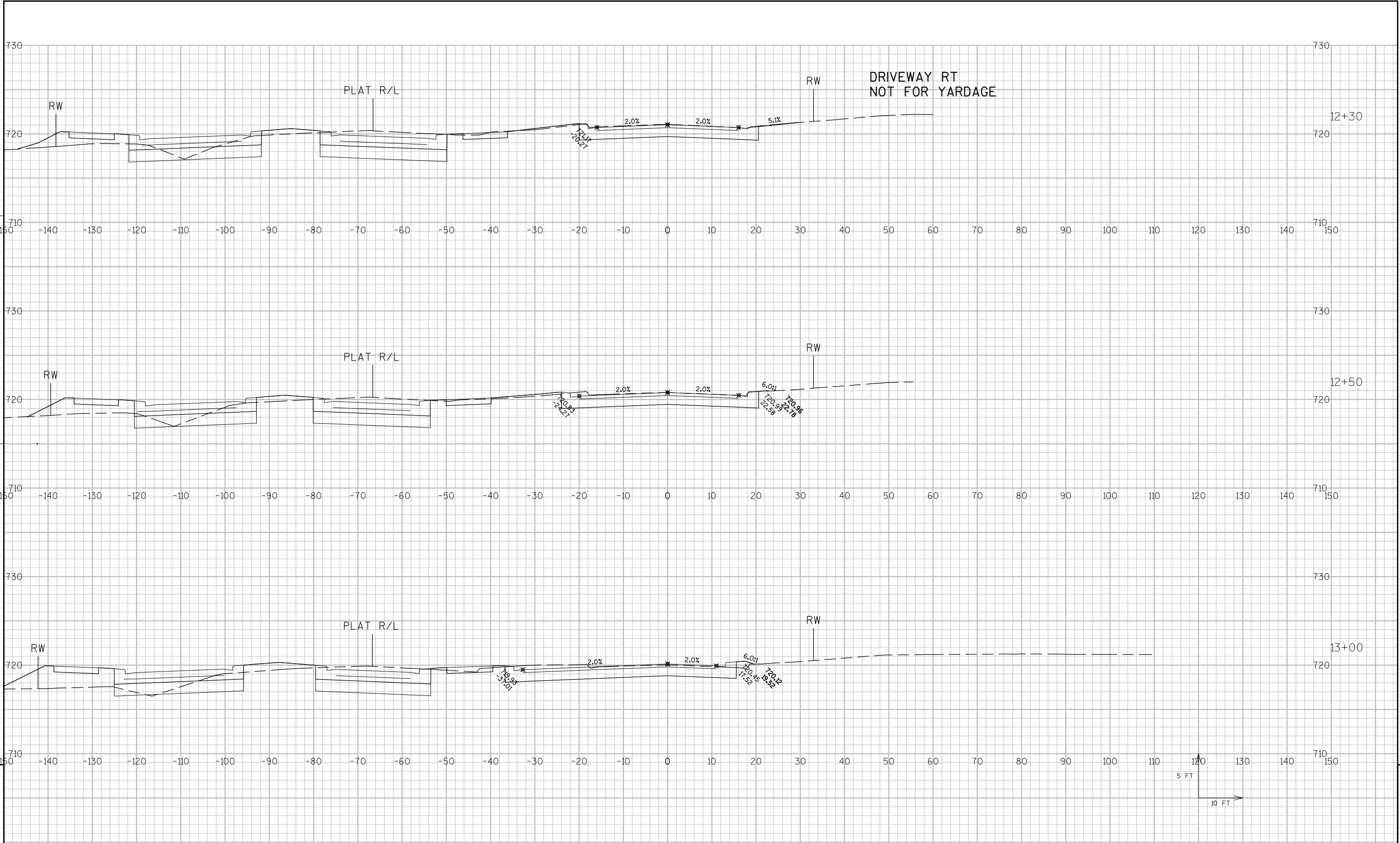


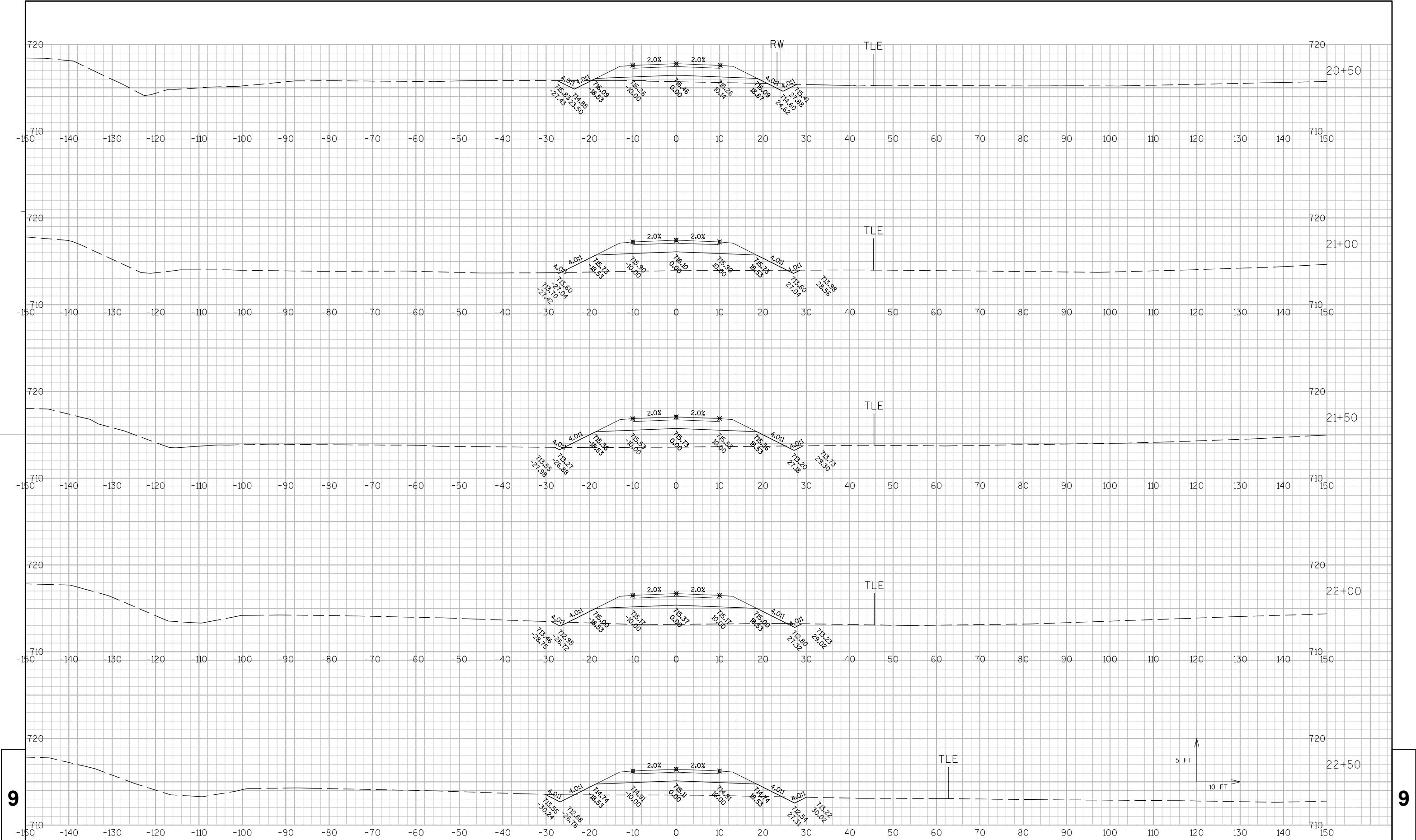


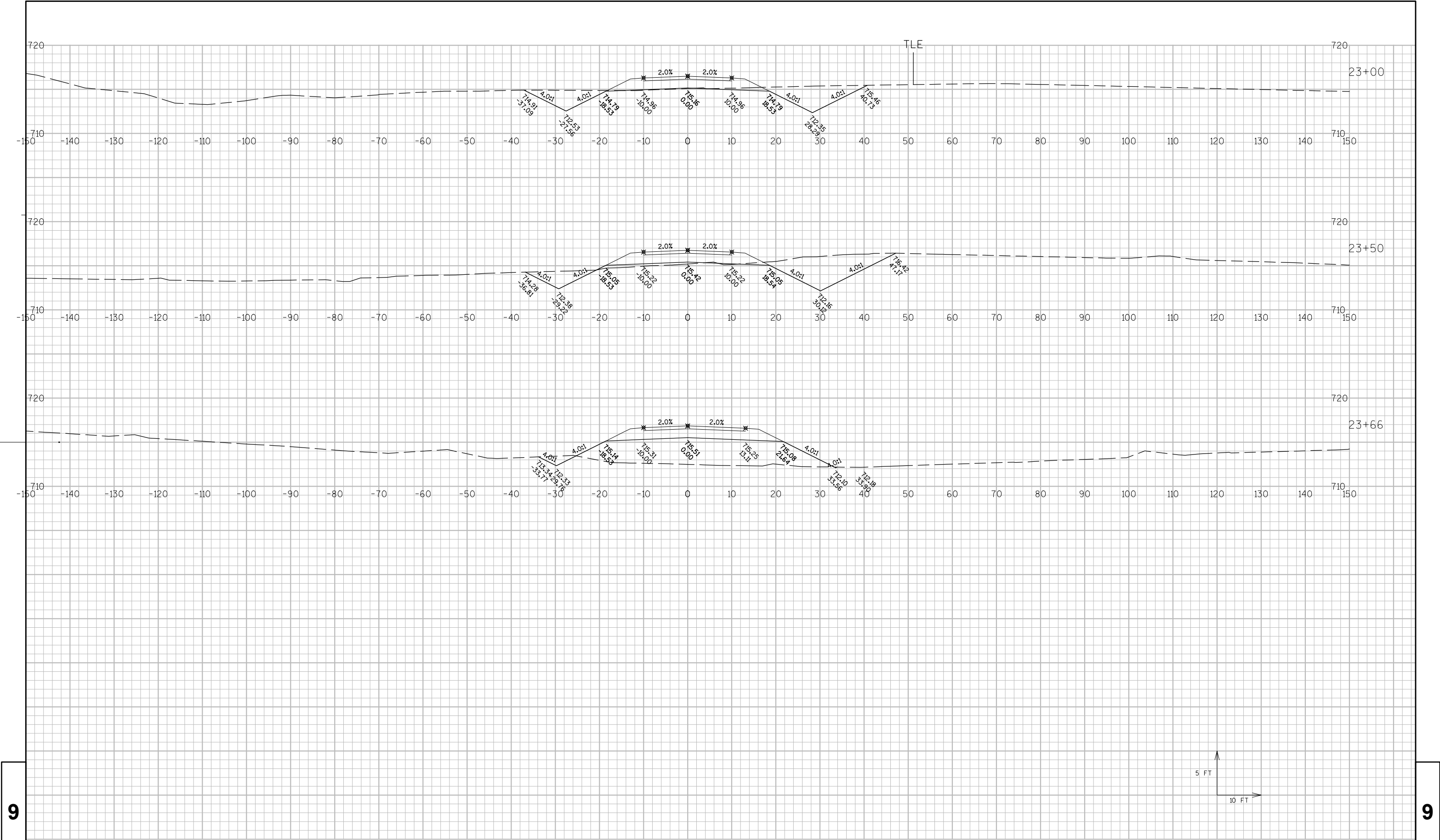


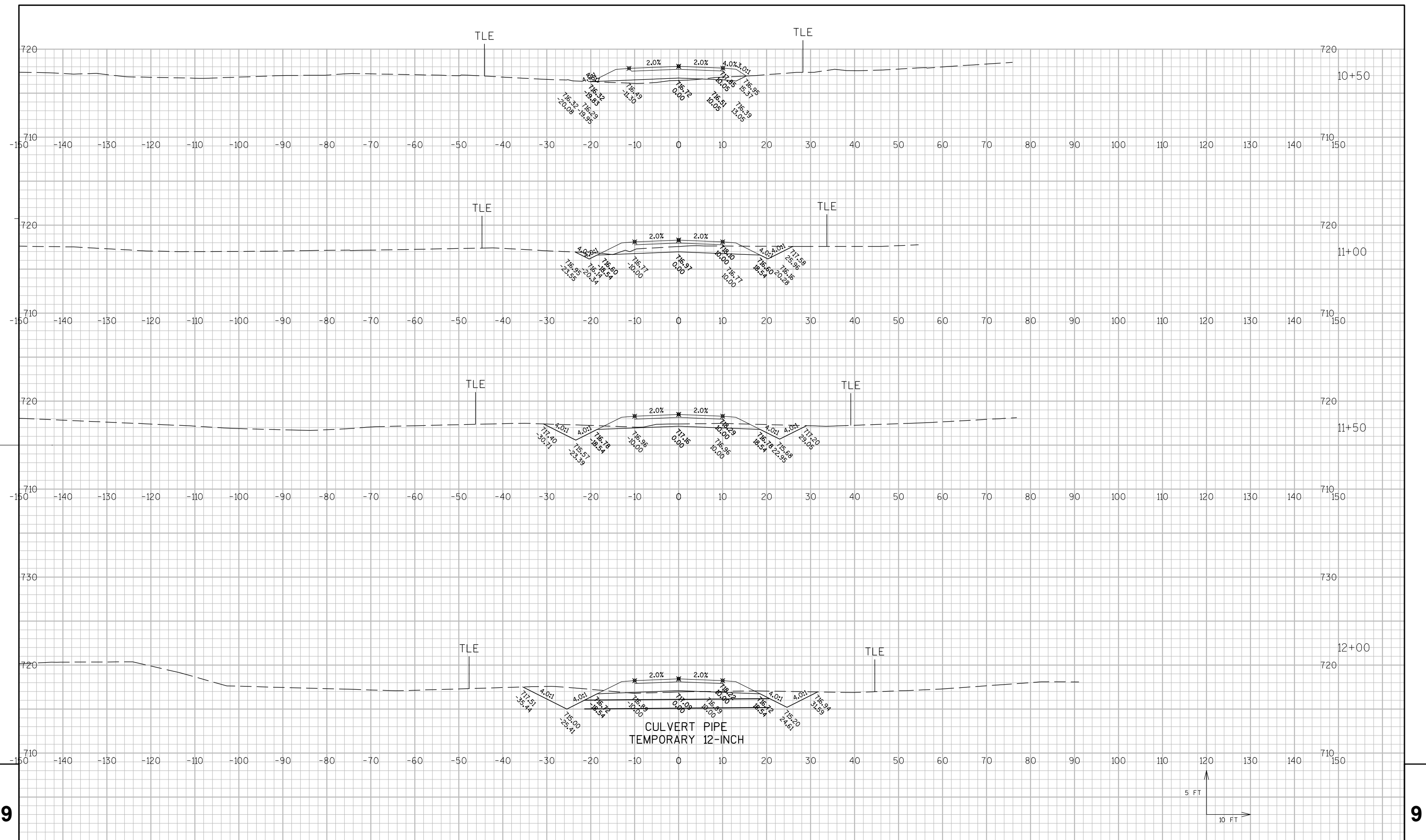


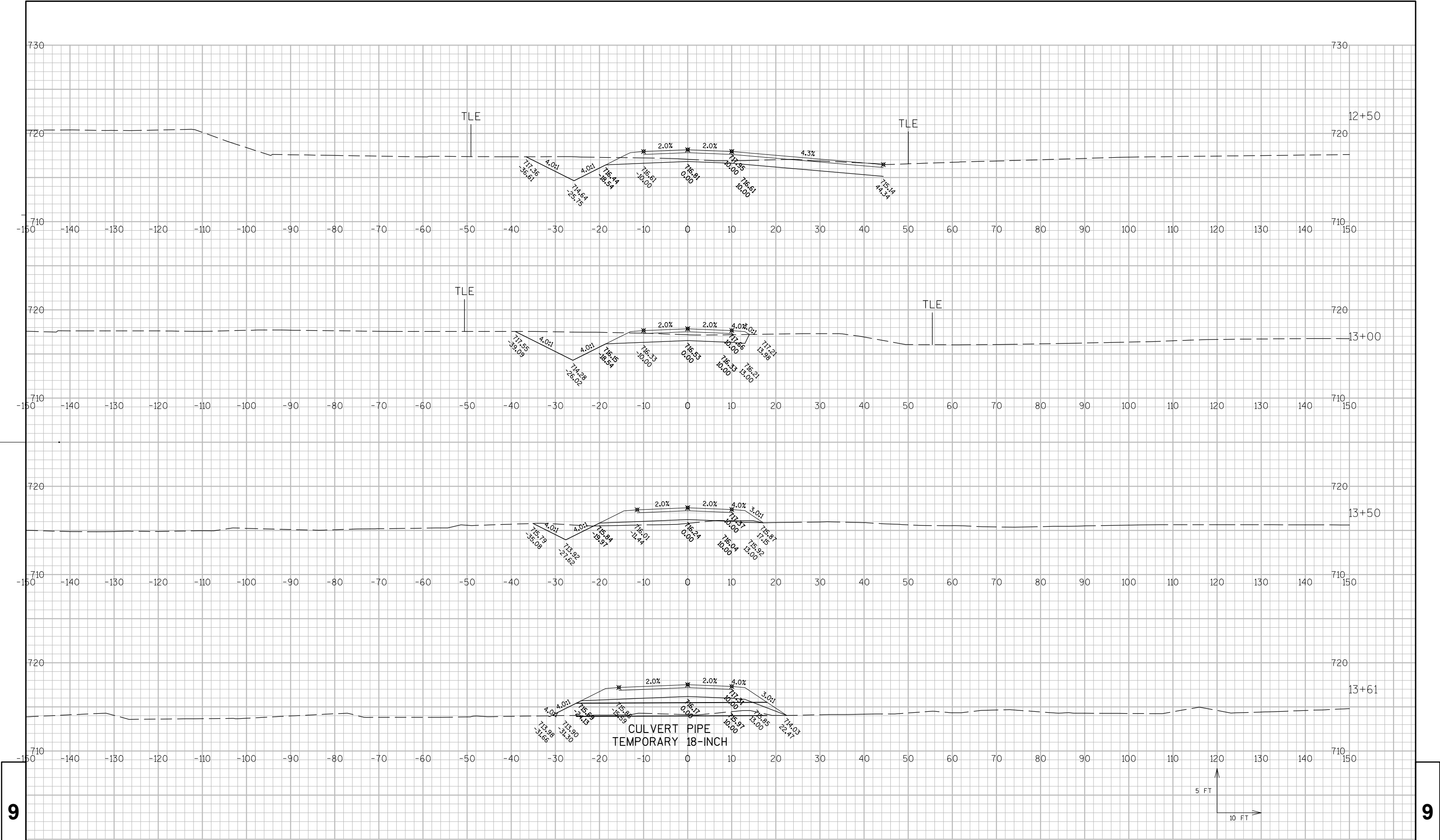














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