

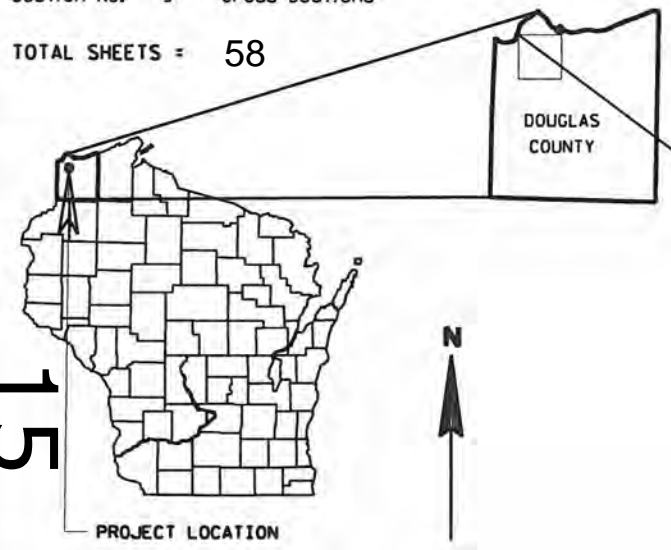
NWL
PROJECT ID: 8745-00-71
WITH: N/A
COUNTY: DOUGLAS

JAN 2016

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details (Includes Erosion Control Plans)
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plot
Section No.	5	Plan and Profile
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 58



DESIGN DESIGNATION

A.D.T. (2014)	=	2,900
A.D.T. (2034)	=	3,700
D.H.V.	=	290
D.	=	61/39
T.	=	5.8
DESIGN SPEED	=	60 MPH
ESALS	=	N/A

CONVENTIONAL SYMBOLS
PLAN

CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
HIGH VOLTAGE	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
OVERHEAD	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

BEGIN PROJECT
STA. 23+00
Y = 273553.14
X = 149106.31

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

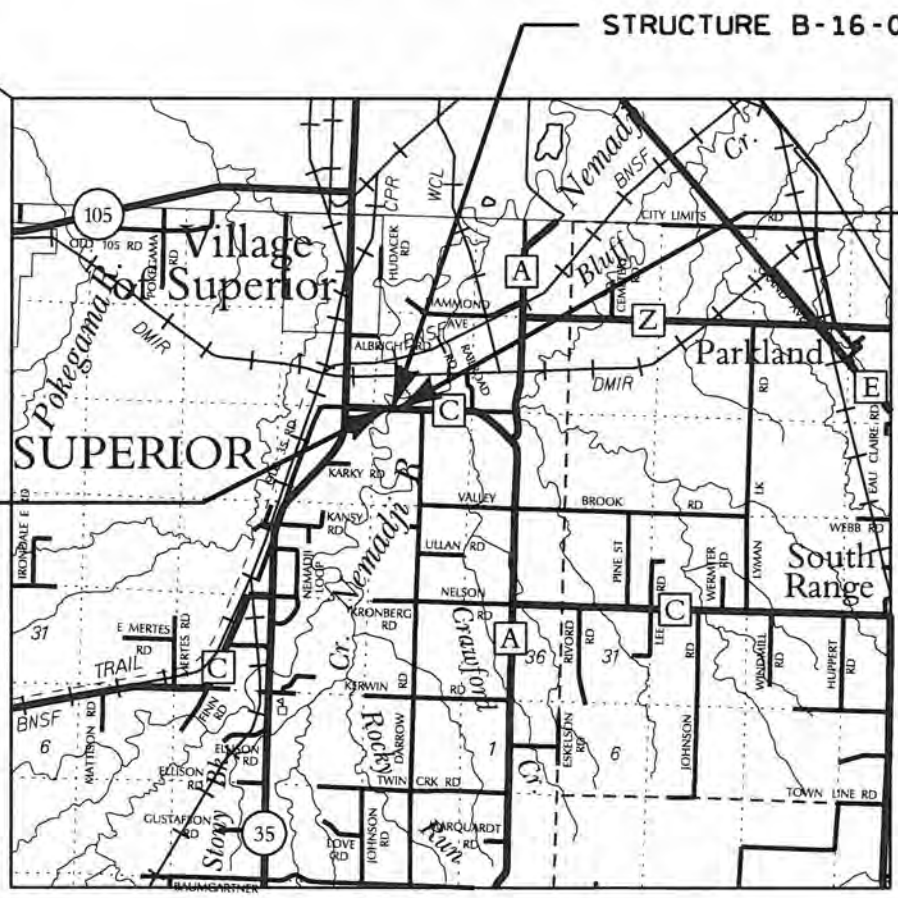
STH 35 - CTH A

(NEMADJI RIVER BRIDGE B160022)

CTH C

DOUGLAS COUNTY

STATE PROJECT NUMBER
8745-00-71



STRUCTURE B-16-0022

END PROJECT
STA. 27+50
Y = 273551.05
X = 149556.30

T-48-N
T-47-N

R-14-W R-13-W

LAYOUT
SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.039 MI.

COORDINATES ON THIS PLAN ARE REFERENCED TO
THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS),
DOUGLAS COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
8745-00-71	WISC 2016012	1

ACCEPTED FOR
County of Douglas

6/22/2015
Date Highway Commissioner

ORIGINAL PLANS PREPARED BY
AYRES ASSOCIATES 3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

WISCONSIN
DANIEL N. SYDOW
E-38363
WI
PROFESSIONAL ENGINEER

DATE 6/19/2015

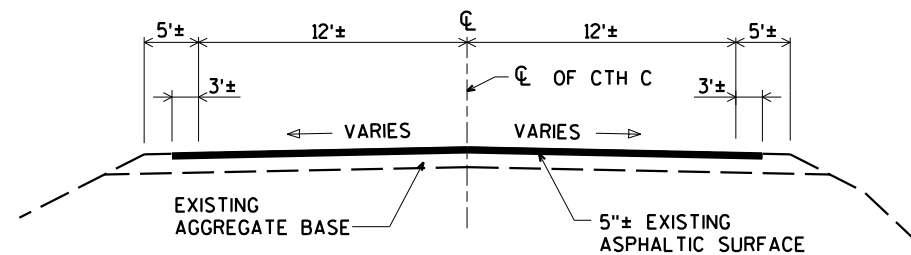
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
Surveyor AYRES ASSOCIATES INC
Designer AYRES ASSOCIATES INC

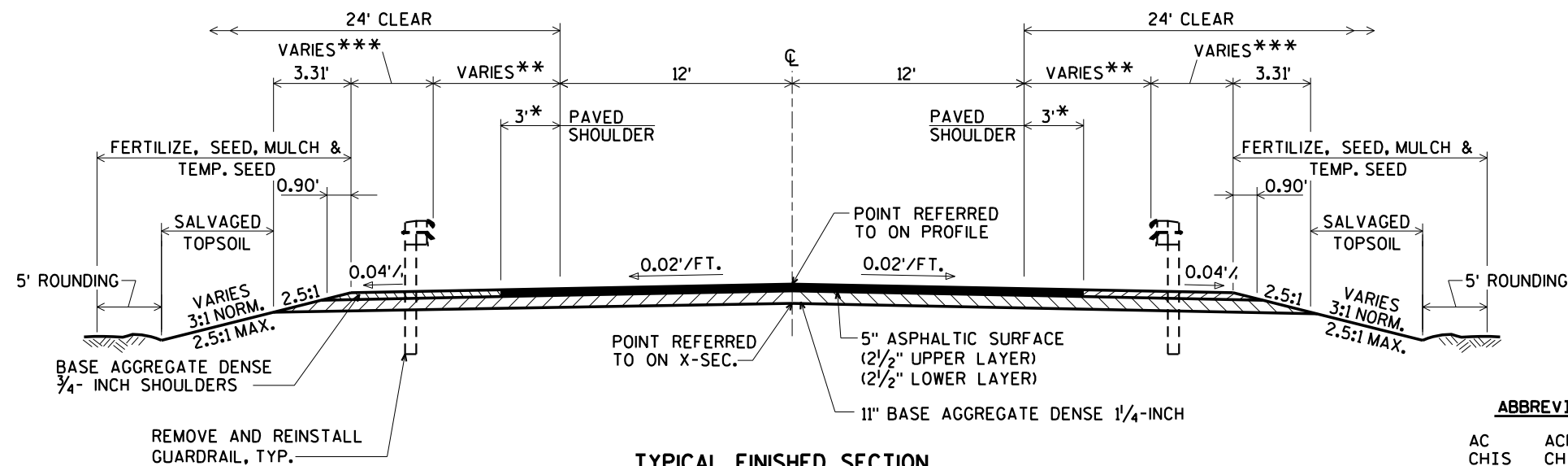
Management Consultant KNIGHT E/A INC.
C.O. Examiner

APPROVED FOR THE DEPARTMENT
DATE: 7/23/15 Ryan B. McKane
Management Consultant Signature

E

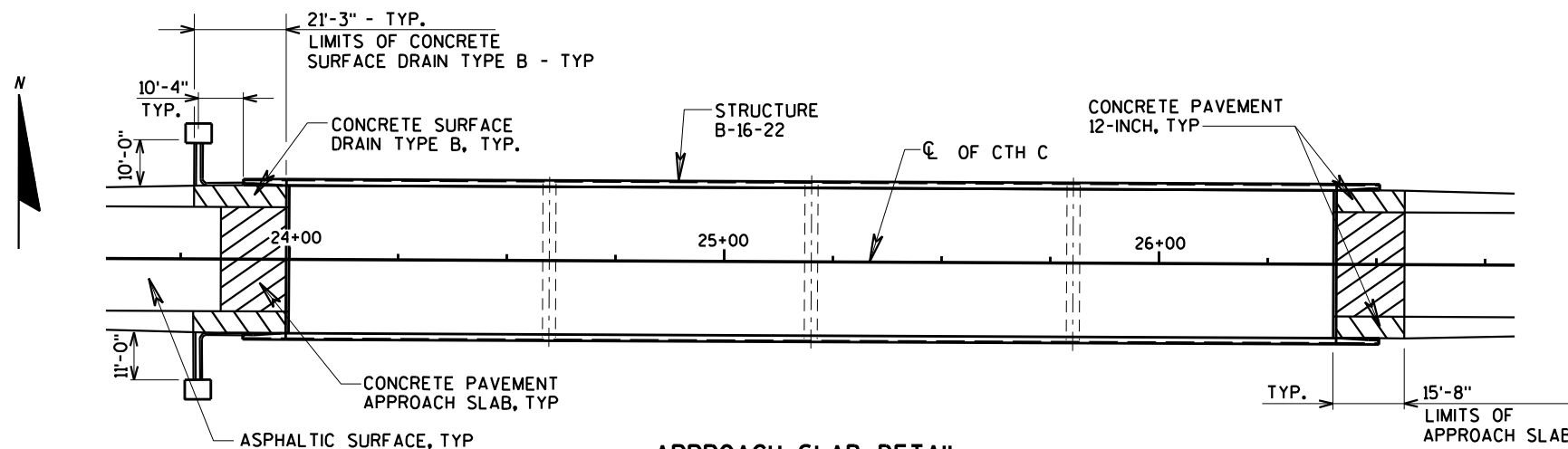


TYPICAL EXISTING SECTION



TYPICAL FINISHED SECTION

- * 3.0' MIN. AT BEGINNING/END OF PROJECT
5.0' MAX. AT END OF APPROACH SLAB
- ** 5.0' TYPICAL
7.0' AT END TERMINALS
- *** 3.67' TYPICAL
6.0' AT END TERMINALS



APPROACH SLAB DETAIL

ABBREVIATIONS

AC	ACRES
CHIS	CHISELED
CL	CENTERLINE
COR	CORNER
CWT	COUNT
CY	CUBIC YARD
EL	ELEVATION
GAL	GALLON
H	HOUSE
IP	IRON PIPE
LB	POUND
LF	LINEAR FEET
LS	LUMP SUM
LT	LEFT
MAX	MAXIMUM
MIN	MINIMUM
MON	MONUMENT
NORM	NORMAL
OAL	OVERALL LENGTH
PC	POINT OF CURVATURE
PD	PEDESTAL
PI	POINT OF INTERSECTION
PK	PARKER-KALON
PL	PROPERTY LINE
PLE	PERMANENT LIMITED EASEMENT
PP	POWER POLE
PT	POINT OF TANGENCY
R	RADIUS
REQ'D	REQUIRED
RT	RIGHT
R/W	RIGHT-OF-WAY
SF	SQUARE FEET
SHLDR	SHOULDER
STA	STATION
SY	SQUARE YARD
TLE	TEMPORARY LIMITED EASEMENT
VAR	VARIES
WL	WELL

GENERAL NOTES

EROSION CONTROL ITEMS TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER.

NO TREES AND/OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCLUSIVE OF THE ROADBED, SHALL BE FERTILIZED, SEED, AND MULCHED AS DIRECTED BY THE ENGINEER.

SEED MIXTURE NO. 20 AND SEEDING TEMPORARY SHALL BE USED IN THE PROJECT AND SHALL BE PLACED AS SHOWN IN THE PLANS AND/OR AS DIRECTED BY THE ENGINEER.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM (NAVD) 1988.

ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 2 1/2" UPPER LAYER AND A 2 1/2" LOWER LAYER. ASPHALTIC SURFACE SHALL USE 12.5 mm NOMINAL AGGREGATE SIZE.

UTILITIES

CENTURYLINK
P.O. BOX 518
OSCEOLA, WI 54020
ATTN: MIKE VANDENBOS
715-294-2463
mike.vandenbos@centurylink.com

EAST CENTRAL ENERGY
P.O. BOX 39
BRAHAM, MN 55006
ATTN: DAVID WALETSKI
763-691-2037
612-390-0792 (cell)
dave.waletski@ecemn.com

* * DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS

DIGGERS HOTLINE

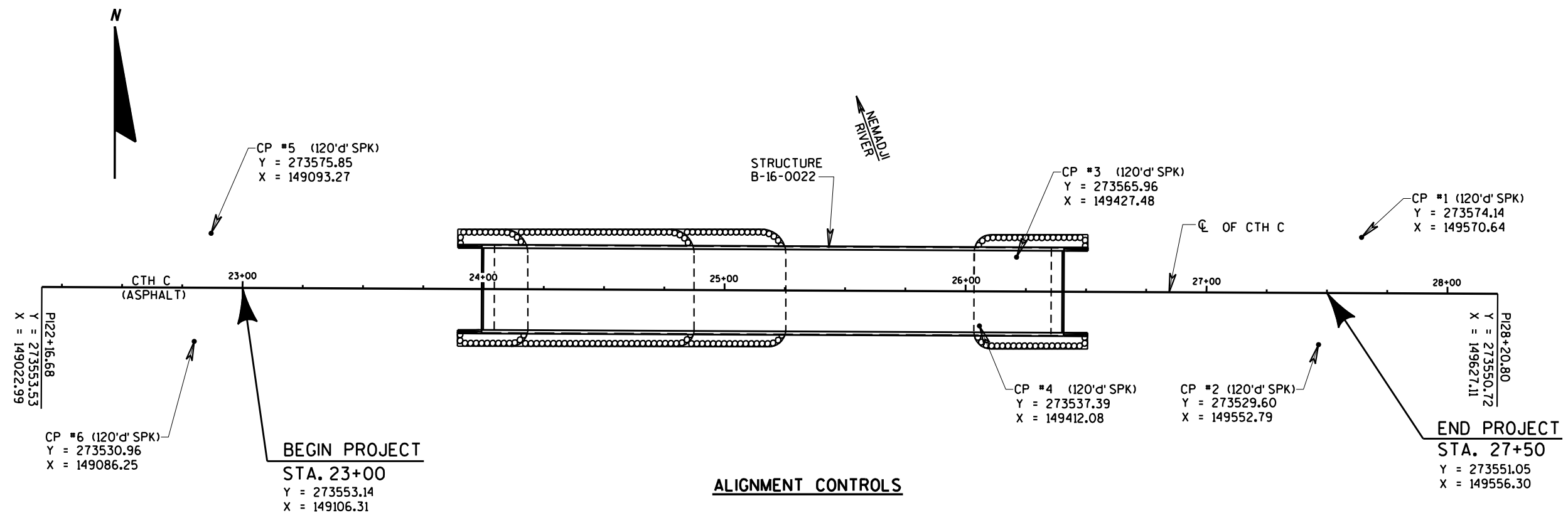
Dial **811** or (800) 242-8511
www.DiggersHotline.com

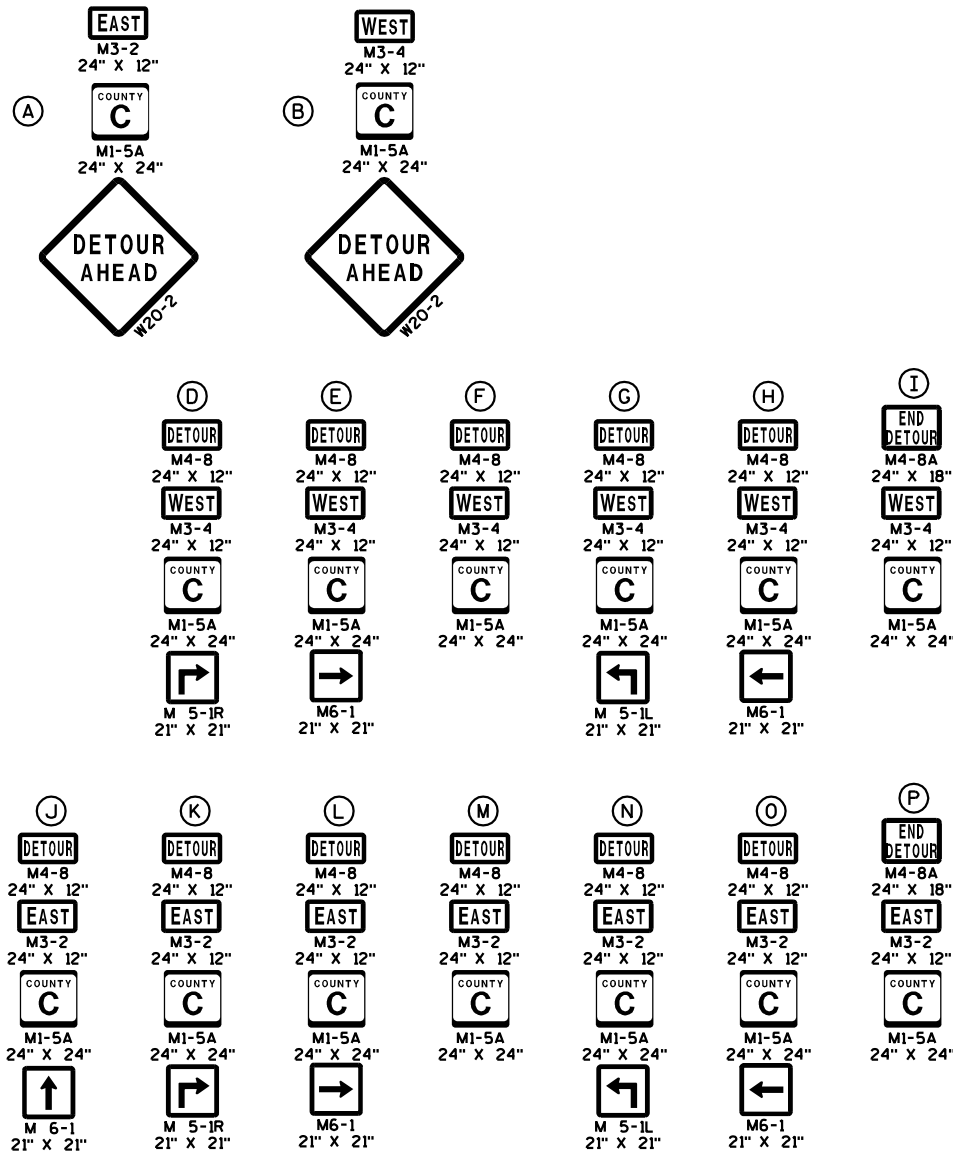
WISCONSIN DEPARTMENT OF
NATURAL RESOURCES CONTACT:

AMY CRONK
810 WEST MAPLE STREET
SPOONER, WI. 54801
715-635-4229
amy.cronk@wisconsin.gov

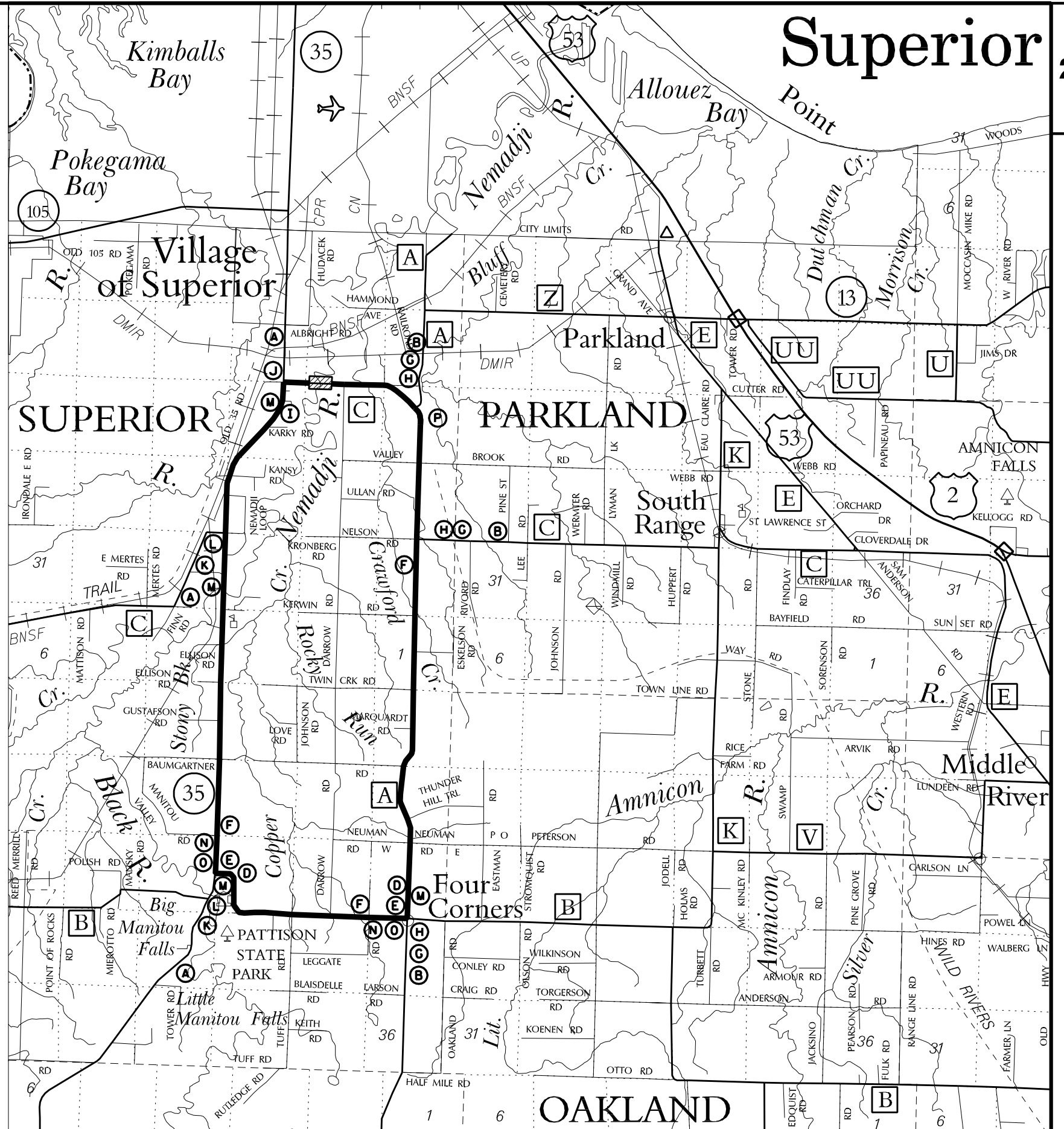
DESIGNER

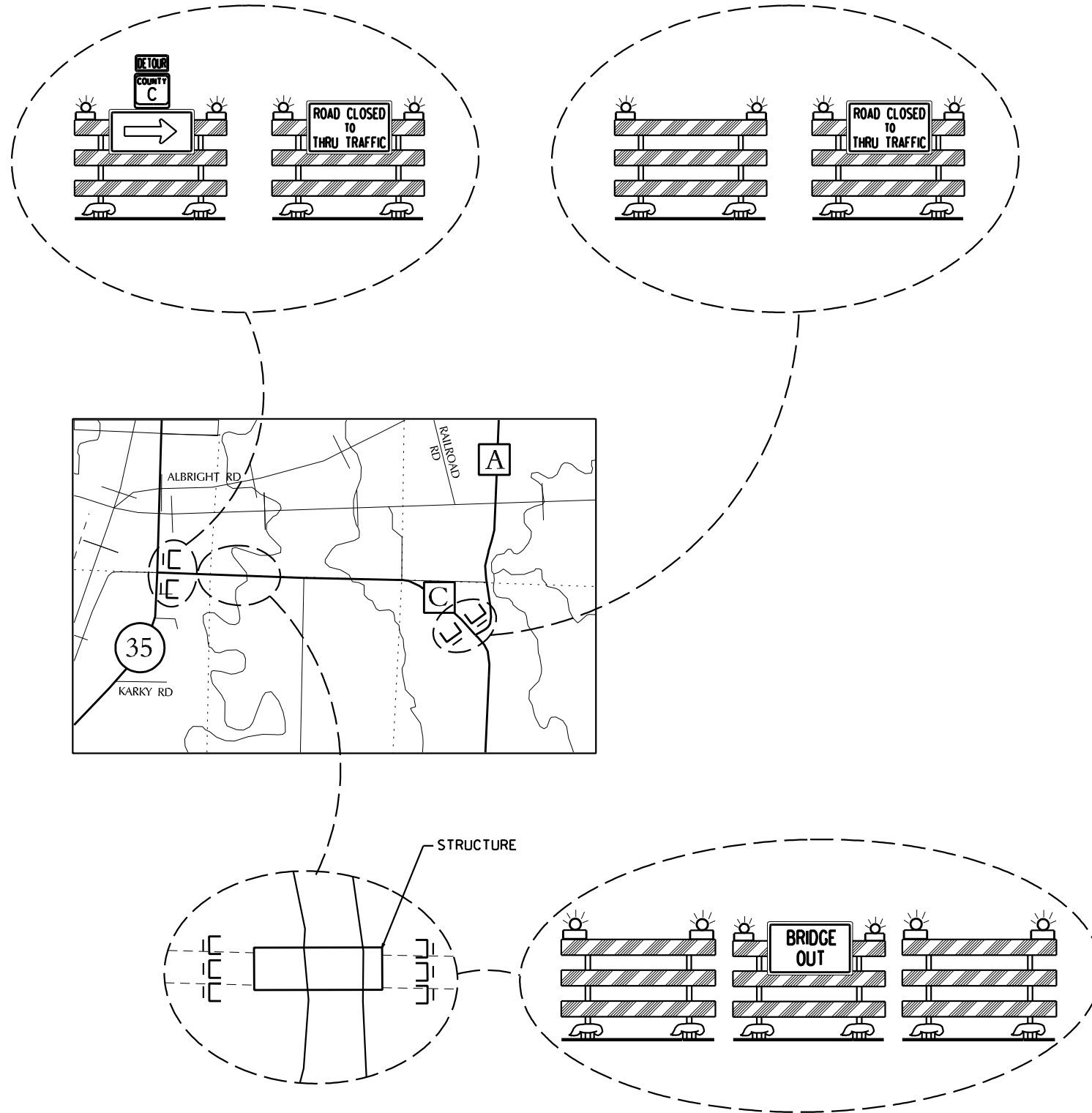
AYRES ASSOCIATES
3433 OAKWOOD HILLS PARKWAY
EAU CLAIRE, WI 54701
ATTN: DANIEL N. SYDOW
715-834-3161
sydowd@AyresAssociates.com





N





GENERAL NOTES

1. DRAWINGS SHOW TRAFFIC CONTROL FOR A TYPICAL SITUATION. ADDITIONAL TRAFFIC CONTROL DEVICES MAY BE REQUIRED AND/OR LAYOUT DETAILS MODIFIED DEPENDING ON CONTRACTORS METHODS OR SEQUENCE OF OPERATION.
2. ALL SIGN LOCATIONS ARE APPROXIMATE. THE ACTUAL LOCATIONS WILL BE DETERMINED IN THE FIELD BY THE ENGINEER.
3. SIGN FACE LAYOUTS SHALL BE IN ACCORDANCE WITH THE FEDERAL HIGHWAY ADMINISTRATION MANUAL OF STANDARD HIGHWAY SIGNS, UNLESS OTHERWISE PROVIDED IN THE PLAN
4. ROAD MACHINERY, TRUCK ENTRANCE, FLAGMAN AHEAD, ETC., SIGNS SHALL BE USED AS NEEDED AND SHALL BE REMOVED OR COVERED AT NIGHT, WEEKENDS OR WHEN THE ACTIVITY OR CONDITION DOES NOT EXIST. NO FLASHER SHALL BE USED WITH A COVERED SIGN.
5. ALL SIGNS ARE 48" x 48" UNLESS OTHERWISE NOTED.
6. EXISTING TRAFFIC SIGNS MAY REQUIRE RELOCATION DURING STAGES OF CONSTRUCTION AND SHALL BE LOCATED AS REQUIRED BY THE ENGINEER IN THE FIELD.
7. "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
8. BARRICADE LAYOUT FOR ROAD CLOSURE SHALL MEET THE REQUIREMENTS OF SDD 15C2-5b.

LEGEND

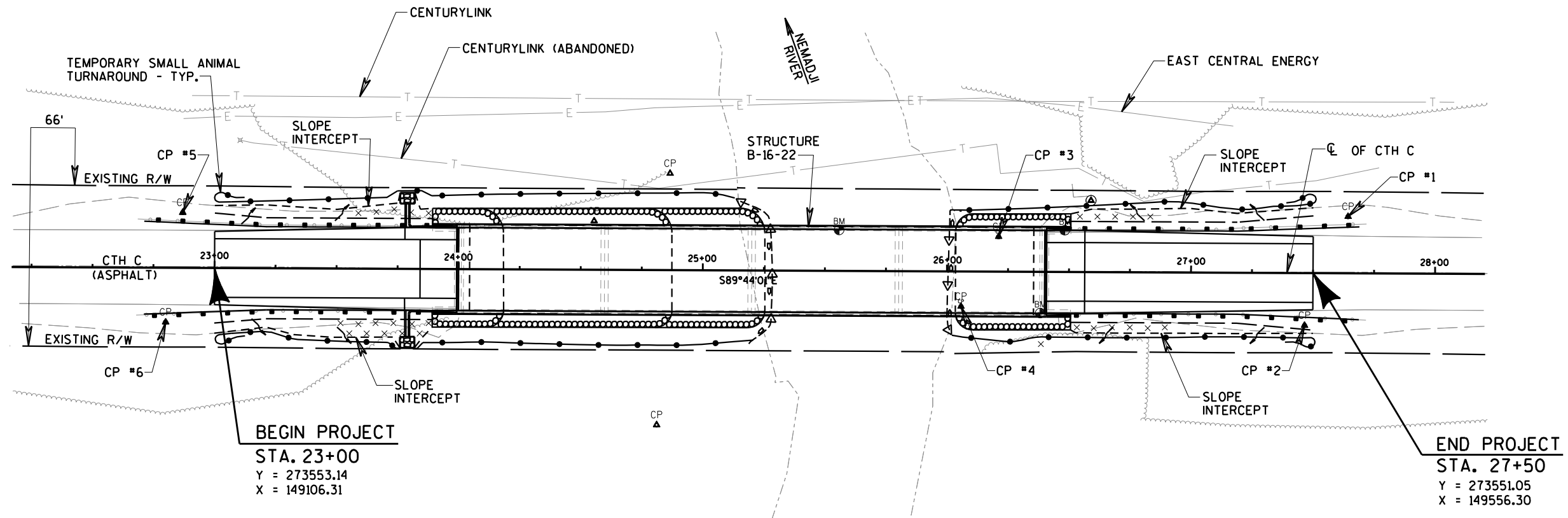
IC TYPE III BARRICADE WITH TWO (2) TYPE "A" FLASHING LIGHTS

BRIDGE OUT R11-2B 48" x 30"

ROAD CLOSED TO THRU TRAFFIC R11-4 60" x 30"

COUNTY C M1-5a 24" x 24"

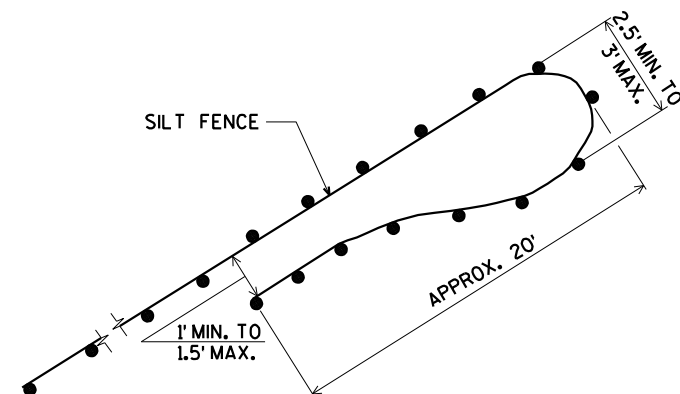
DETOUR M4-8 24" x 12"



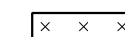
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.682 ACRES

TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.519 ACRES

**TEMPORARY SMALL ANIMAL TURN-AROUND**

SILT FENCE POSTS FOR THE TURN-AROUND SHOULD BE ON THE OUTSIDE OF THE TURN-AROUND AND TRENCHED IN ACCORDING TO SILT FENCE REQUIREMENTS.

LEGEND

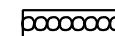
EROSION MAT CLASS II TYPE B



TEMPORARY DITCH CHECKS (UNDISTRIBUTED)



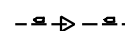
SILT FENCE



RIPRAP HEAVY



RIPRAP LIGHT (WITH GEOTEXTILE FABRIC TYPE R)



TURBIDITY BARRIER

DATE 03NOV15		E S T I M A T E O F Q U A N T I T I E S			
LINE					8745-00-71
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0105	Clearing	STA	4.000	4.000
0020	201.0205	Grubbing	STA	4.000	4.000
0030	203.0210.S	Abatement of Asbestos Containing Material (structure) 01. B-16-0022	LS	1.000	1.000
0040	203.0700.S	Removing Old Structure Over Waterway With Debris Capture System (station) 01. 25+20	LS	1.000	1.000
0050	205.0100	Excavation Common	CY	392.000	392.000
0060	206.1000	Excavation for Structures Bridges (structure) 01. B-16-0022	LS	1.000	1.000
0070	210.0100	Backfill Structure	CY	110.000	110.000
0080	213.0100	Finishing Roadway (project) 01. 8745-00-71	EACH	1.000	1.000
0090	305.0110	Base Aggregate Dense 3/4-Inch	TON	65.000	65.000
0100	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	510.000	510.000
0110	415.0120	Concrete Pavement 12-Inch	SY	20.000	20.000
0120	415.0410	Concrete Pavement Approach Slab	SY	84.000	84.000
0130	416.1010	Concrete Surface Drains	CY	8.000	8.000
0140	455.0605	Tack Coat	GAL	32.000	32.000
0150	465.0105	Asphaltic Surface	TON	185.000	185.000
0160	502.0100	Concrete Masonry Bridges	CY	327.000	327.000
0170	502.3200	Protective Surface Treatment	SY	913.000	913.000
0180	502.3210	Pigmented Surface Sealer	SY	216.000	216.000
0190	502.5002	Masonry Anchors Type L No. 4 Bars	EACH	240.000	240.000
0200	502.5005	Masonry Anchors Type L No. 5 Bars	EACH	112.000	112.000
0210	505.0600	Bar Steel Reinforcement HS Coated Structures	LB	78,520.000	78,520.000
0220	506.4000	Steel Diaphragms (structure) 01. B-16-0022	EACH	16.000	16.000
0230	509.1500	Concrete Surface Repair	SF	20.000	20.000
0240	514.0445	Floor Drains Type GC	EACH	4.000	4.000
0250	514.2625	Downspout 6-Inch	LF	12.000	12.000
0260	606.0100	Riprap Light	CY	4.000	4.000
0270	606.0300	Riprap Heavy	CY	605.000	605.000
0280	614.0010	Barrier System Grading Shaping Finishing	EACH	4.000	4.000
0290	614.0150	Anchor Assemblies for Steel Plate Beam Guard	EACH	4.000	4.000
0300	619.1000	Mobilization	EACH	1.000	1.000
0310	624.0100	Water	MGAL	9.000	9.000
0320	625.0500	Salvaged Topsoil	SY	245.000	245.000
0330	627.0200	Mulching	SY	715.000	715.000
0340	628.1504	Silt Fence	LF	1,090.000	1,090.000
0350	628.1520	Silt Fence Maintenance	LF	2,180.000	2,180.000
0360	628.1905	Mobilizations Erosion Control	EACH	4.000	4.000
0370	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0380	628.2023	Erosion Mat Class II Type B	SY	120.000	120.000
0390	628.6005	Turbidity Barriers	SY	190.000	190.000
0400	628.7504	Temporary Ditch Checks	LF	50.000	50.000
0410	629.0210	Fertilizer Type B	CWT	0.700	0.700
0420	630.0120	Seeding Mixture No. 20	LB	25.000	25.000
0430	630.0200	Seeding Temporary	LB	20.000	20.000
0440	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0450	637.2230	Signs Type II Reflective F	SF	12.000	12.000
0460	638.2602	Removing Signs Type II	EACH	4.000	4.000
0470	638.3000	Removing Small Sign Supports	EACH	4.000	4.000

DATE 03NOV15		E S T I M A T E O F Q U A N T I T I E S				
LINE						8745-00-71
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY	
0480	642.5001	Field Office Type B	EACH	1.000	1.000	
0490	643.0100	Traffic Control (project) 01. 8745-00-71	EACH	1.000	1.000	
0500	643.0420	Traffic Control Barricades Type III	DAY	600.000	600.000	
0510	643.0705	Traffic Control Warning Lights Type A	DAY	1,200.000	1,200.000	
0520	643.0900	Traffic Control Signs	DAY	240.000	240.000	
0530	643.2000	Traffic Control Detour (project) 01. 8745-00-71	EACH	1.000	1.000	
0540	643.3000	Traffic Control Detour Signs	DAY	7,440.000	7,440.000	
0550	645.0120	Geotextile Fabric Type HR	SY	970.000	970.000	
0560	645.0130	Geotextile Fabric Type R	SY	16.000	16.000	
0570	646.0106	Pavement Marking Epoxy 4-Inch	LF	1,015.000	1,015.000	
0580	650.4500	Construction Staking Subgrade	LF	178.000	178.000	
0590	650.5000	Construction Staking Base	LF	178.000	178.000	
0600	650.6500	Construction Staking Structure Layout (structure) 01. B-16-0022	LS	1.000	1.000	
0610	650.9910	Construction Staking Supplemental Control (project) 01. 8745-00-71	LS	1.000	1.000	
0620	650.9920	Construction Staking Slope Stakes	LF	178.000	178.000	
0630	690.0150	Sawing Asphalt	LF	62.000	62.000	
0640	715.0502	Incentive Strength Concrete Structures	DOL	1,962.000	1,962.000	
0650	ASP.1TOA	On-the-Job Training Apprentice at \$5.00/HR	HRS	1,200.000	1,200.000	
0660	ASP.1TOG	On-the-Job Training Graduate at \$5.00/HR	HRS	300.000	300.000	
0670	SPV.0090	Special 01. REMOVE AND REINSTALL GUARDRAIL	LF	480.000	480.000	
0680	SPV.0195	Special 01. SELECT CRUSHED MATERIAL FOR TRAVEL CORRIDOR	TON	43.000	43.000	

CLEARING AND GRUBBING (CATEGORY 0010)		
STATION TO STATION	201.0105	201.0205
	CLEARING STA	GRUBBING STA
Sta. 23+00 to Sta. 27+00	4	4

213.0100 FINISHING ROADWAY (CATEGORY 0010)	
LOCATION	EACH
PROJECT 8745-00-71	1

EARTHWORK SUMMARY (CATEGORY 0010)

DIVISION	STATION TO STATION	LOCATION	205.0100	SALVAGED/ UNUSABLE	AVAILABLE	UNEXPANDED FILL (3) CY	EXPANDED FILL (4) CY	MASS ORDINATE ±(5) CY	WASTE CY	208.0100	COMMENTS:
			EXCAVATION COMMON CUT (2) CY	PAVEMENT MATERIAL CY	MATERIAL (6) CY					BORROW CY	
1	Sta. 23+00 to Sta. 24+00	CTH C	190	0	190	65	85	106	106	0	
	Sta. 26+40 to Sta. 27+50	CTH C	202	0	202	91	118	84	84	0	
GRANDTOTAL			392	0	392	156	203	189	189	0	
TOTAL EXCAVATION COMMON			392 CY							TOTAL BORROW	0 CY

NOTES:
1) EXCAVATION COMMON IS THE SUM OF THE CUT COLUMN. ITEM NUMBER 205.0100
2) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.
3) DOES NOT INCLUDE UNUSABLE PAVEMENT EXCAVATION VOLUME.
4) EXPANDED FILL FACTOR = 1.30
EXPANDED FILL = UNEXPANDED FILL * FILL FACTOR
5) THE MASS ORDINATE ± QTY CALCUTATED FOR THE DIVISION.
PLUS (+) QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION.
MINUS (-) QUANTITY INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.
6) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSEABLE PAVEMENT MATERIAL

BASE AGGREGATE DENSE (CATEGORY 0010)			
STATION TO STATION	LOCATION	305.0110	305.0120
		3/4-INCH TON	1 1/4-INCH TON
Sta. 23+00 to Sta. 23+89 LT	Shoulders	15	---
Sta. 26+51 to Sta. 27+50 RT	Shoulders	15	---
Sta. 23+00 to Sta. 23+89	Mainline	---	240
Sta. 26+56 to Sta. 27+50	Mainline	35	270
TOTALS		65	510

CONCRETE ITEMS				
STATION TO STATION	LOCATION	415.0120	415.0410	416.1010
		CONCRETE PAVEMENT 12-INCH SY	CONCRETE PAVEMENT APPROACH SLAB SY	CONCRETE SURFACE DRAINS CY
Sta. 23+78 to Sta. 24+00	RT & LT	--	--	8.0
Sta. 26+40 to Sta. 26+56	SHOULDER	20	--	--
Sta. 23+84 to Sta. 24+00	MAINLINE	--	42	--
Sta. 26+40 to Sta. 26+56	MAINLINE	--	42	--
TOTALS		20	84	8.0

455.0605 TACK COAT (CATEGORY 0010)

STATION TO STATION	LOCATION	GAL
Sta. 23+00 to Sta.23+84	Mainline	15
Sta. 26+56 to Sta. 27+50	Mainline	17
TOTAL		32

465.0105 ASPHALTIC SURFACE (CATEGORY 0010)

STATION TO STATION	LOCATION	TON
Sta. 23+00 to Sta.23+84	Mainline	90
Sta. 26+56 to Sta. 27+50	Mainline	95
TOTAL		185

606.0100 RIPRAP LIGHT (CATEGORY 0010)

STATION TO STATION	LOCATION	CY
Sta. 23+76 to Sta. 23+82	RT	2
Sta. 23+76 to Sta. 23+82	LT	2
TOTAL		4

614.0010 BARRIER SYSTEM GRADING SHAPING FINISHING (CATEGORY 0010)

STATION TO STATION	LOCATION	EACH
Sta. 22+71	LT	1
Sta. 22+71	RT	1
Sta. 27+69	LT	1
Sta. 27+69	RT	1
TOTAL		4

619.1000 MOBILIZATION

LOCATION	EACH
PROJECT 8745-00-71 (CATEGORY 0010)	0.2
PROJECT 8745-00-71 (CATEGORY 0020)	0.8
TOTAL	1

624.0100 WATER

LOCATION	MGAL
PROJECT 8745-00-71	9

SALVAGED TOPSOIL, MULCHING, FERTILIZER, SEED & TEMPORARY SEED (CATEGORY 0010)

STATION TO STATION	LOCATION	625.0500	627.0200	629.0210	630.0120	630.0200
		SALVAGED		FERTILIZER	SEEDING	SEEDING
		TOPSOIL	MULCHING	TYPE B	NO. 20	TEMPORARY
SY	SY	CWT	LB	LB		
Sta. 23+00 to Sta. 27+50	Mainline	245	460	0.5	19	15
Undistributed		---	255	0.2	6	5
TOTALS		245	715	0.7	25	20

SILT FENCE & SILT FENCE MAINTENANCE (CATEGORY 0010)

STATION TO STATION	LOCATION	628.1504	628.1520
		LF	LF
Sta. 23+00 to Sta. 25+30	LT&RT	510	1,020
Sta. 26+00 to Sta. 27+50	LT&RT	360	720
Undistributed		220	440
TOTALS		1,090	2,180

MOBILIZATIONS EROSION CONTROL & EMERGENCY EROSION CONTROL (CATEGORY 0010)

LOCATION	628.1905	628.1910
	MOBILIZATIONS EROSION CONTROL EACH	MOBILIZATIONS EMERGENCY EROSION CONTROL EACH
PROJECT 8745-00-71	4	2

628.2023 EROSION MAT CLASS II TYPE B (CATEGORY 0010)

STATION TO STATION	LOCATION	SY
Sta. 23+50 to Sta. 23+89	RT	35
Sta. 23+50 to Sta. 23+89	LT	20
Sta. 26+50 to Sta. 27+90	LT & RT	40
Undistributed		25
TOTAL		120

628.6005 TURBIDITY BARRIERS (CATEGORY 0010)			
LOCATION		SY	
Sta. 25+28		65	
Sta. 26+01		85	
Undistributed		40	
TOTAL		190	

628.7504 TEMPORARY DITCH CHECKS (CATEGORY 0010)			
LOCATION		LF	
UNDISTRIBUTED		50	

634.0612 WOOD POSTS 4X6 INCH X 12 FT (CATEGORY 0010)			
STATION	LOCATION	EACH	
Sta. 23+89	LT (Object Marker)	1	
Sta. 23+89	RT (Object Marker)	1	
Sta. 26+50	LT (Object Marker)	1	
Sta. 26+50	RT (Object Marker)	1	
TOTAL		4	

637.2230 SIGNS TYPE II REFLECTIVE F (CATEGORY 0010)			
STATION			SF
Sta. 23+89	LT (Object Marker)	W5-52L	3
Sta. 23+89	RT (Object Marker)	W5-52R	3
Sta. 26+50	LT (Object Marker)	W5-52R	3
Sta. 26+50	RT (Object Marker)	W5-52L	3
TOTAL			12

SIGN REMOVAL CATEGORIES						
STATION		638.2602 REMOVING SIGNS TYPE II EACH		638.3000 REMOVING SMALL SIGN SUPPORTS EACH		
Sta. 23+89 LT (Object Marker) W5-52L		1		1		
Sta. 23+89 RT (Object Marker) W5-52R		1		1		
Sta. 26+50 LT (Object Marker) W5-52R		1		1		
Sta. 26+50 RT (Object Marker) W5-52L		1		1		
TOTAL		4		4		

642.5001 FIELD OFFICE TYPE B (CATEGORY 0010)	
LOCATION	EACH
PROJECT 8745-00-71	1

643.0100 TRAFFIC CONTROL (CATEGORY 0010)	
LOCATION	EACH
PROJECT 8745-00-71	1

TRAFFIC CONTROL BARRICADES, LIGHTS, AND SIGNS (CATEGORY 0010)						
LOCATION	643.0420 BARRICADES TYPE III		643.0705 WARNING LIGHTS TYPE A		643.0900 SIGNS	
	EACH	DAYS	EACH	DAYS	EACH	DAYS
PROJECT 8745-00-71	10	60	20	60	4	60
TOTAL	600		1,200		240	

643.2000 TRAFFIC CONTROL DETOUR (CATEGORY 0010)	
LOCATION	EACH
PROJECT 8745-00-71	1

643.3000 TRAFFIC CONTROL DETOUR SIGNS (CATEGORY 0010)		
LOCATION	EACH	DAYS
PROJECT 8745-00-71	124	60
TOTAL		7,440

645.0130 GEOTEXTILE FABRIC TYPE R (CATEGORY 0010)		
STATION TO STATION	LOCATION	SY
Sta. 23+76 to Sta. 23+82	RT	8
Sta. 23+76 to Sta. 23+82	LT	8
TOTAL		16

646.0106 PAVEMENT MARKING EPOXY 4-INCH		
STATION	DESCRIPTION	LF
Sta. 23+00 TO Sta. 27+50	YELLOW DASHED CENTERLINE	115
	WHITE EDGELINE	900
TOTAL		1,015

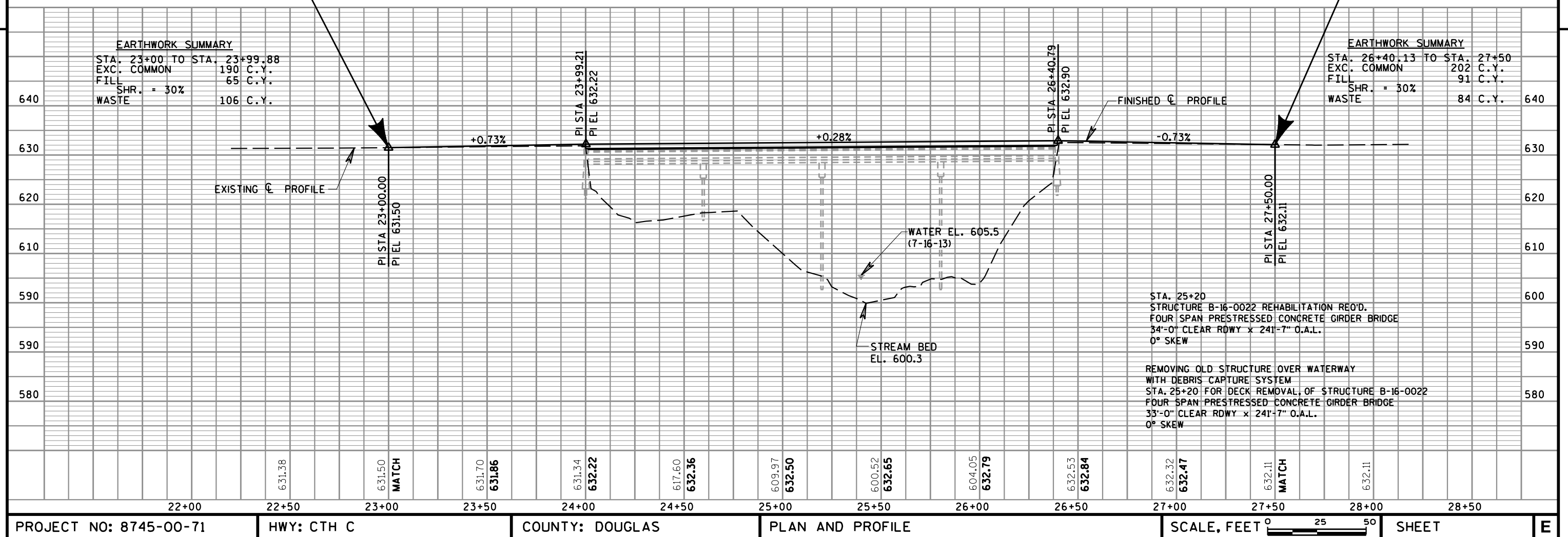
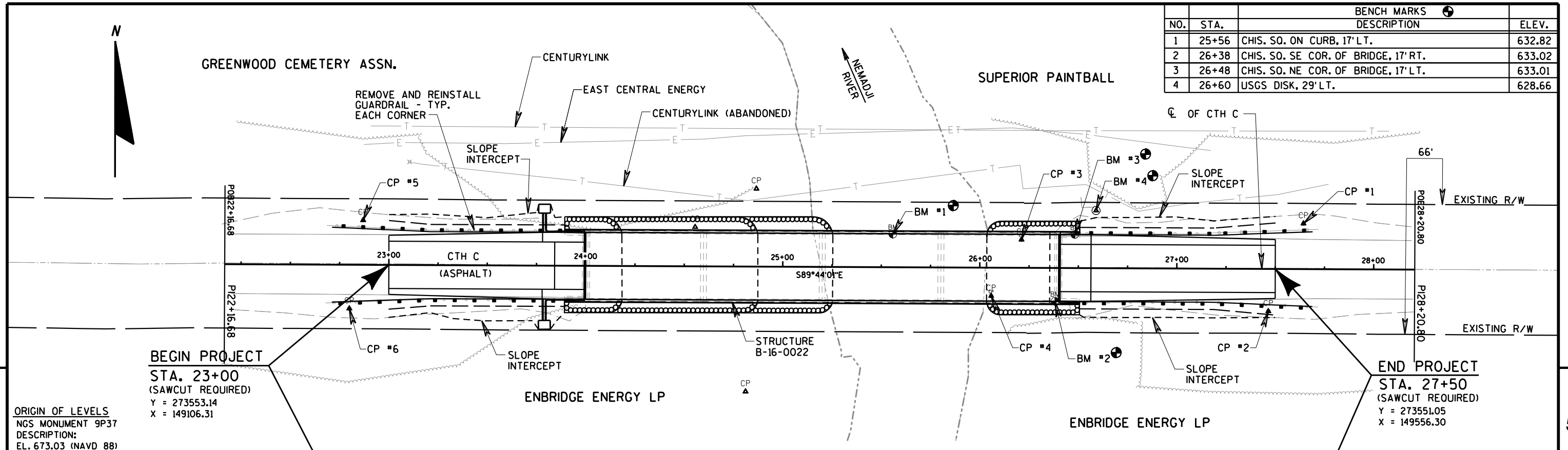
CONSTRUCTION STAKING						
CATEGORY	LOCATION	650.4500	650.5000	650.6500	650.9910	650.9920
		SUBGRADE LF	BASE LF	STRUCTURE LAYOUT LS	SUPPLEMENTARY CONTROL LS	SLOPE STAKES LF
0010	Sta. 23+00 TO Sta. 27+50	178	178	---	1	178
0020	B-16-0022	---	---	1	---	---
TOTALS		178	178	1	1	178

690.0150 SAWING ASPHALT (CATEGORY 0010)		
STATION	LOCATION	LF
Sta. 23+00	Mainline	31
Sta. 27+50	Mainline	31
TOTAL		62

SPV.0090 REMOVE AND REINSTALL GUARDRAIL(CATEGORY 0010)			
STATION TO STATION		LOCATION	LF
STA. 22+71 TO STA. 23+92		LT	120
STA. 22+71 TO STA. 23+92		RT	120
STA. 26+48 TO STA. 27+69		LT	120
STA. 26+48 TO STA. 27+69		RT	120
TOTAL			480

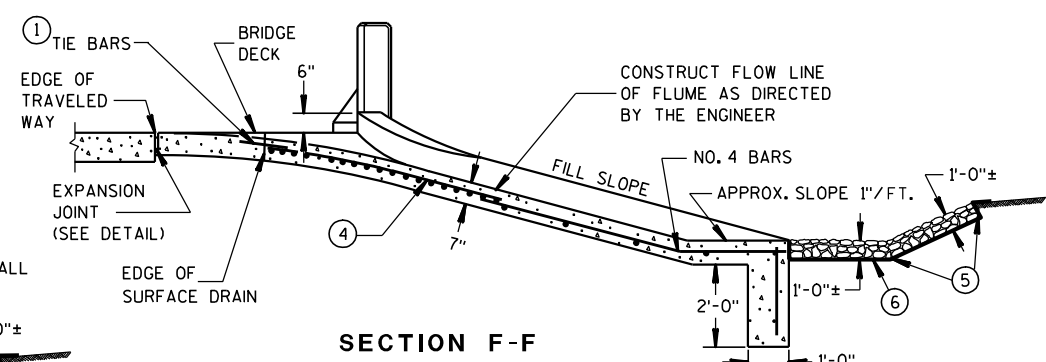
NOTE: PROVIDE POSTS WITH 4'-6" MIN. EMBEDMENT AT 3'-1 1/2" POST SPACING FROM STATION 23+21 TO STATION 23+71 RIGHT.

		BENCH MARKS	
NO.	STA.	DESCRIPTION	ELEV.
1	25+56	CHIS. SQ. ON CURB, 17' LT.	632.82
2	26+38	CHIS. SQ. SE COR. OF BRIDGE, 17' RT.	633.02
3	26+48	CHIS. SQ. NE COR. OF BRIDGE, 17' LT.	633.01
4	26+60	USGS DISK, 29' LT.	628.66

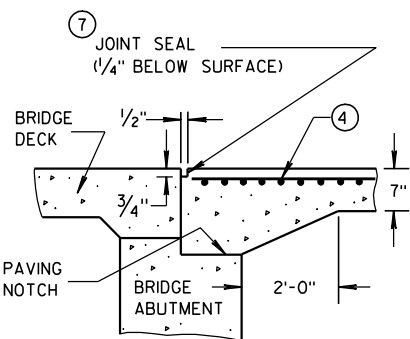


Standard Detail Drawing List

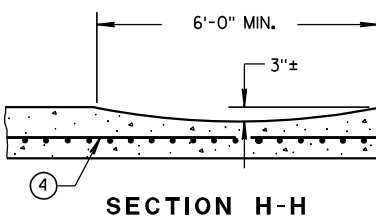
08D02-06	CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
13B02-08A	CONCRETE PAVEMENT APPROACH SLAB
13B02-08B	STRUCTURAL APPROACH SLAB AND CONCRETE PAVEMENT APPROACH SLAB
14B15-08A	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-08B	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-08C	STEEL PLATE BEAM GUARD, CLASS "A", INSTALLATION & ELEMENTS
14B18-06A	STEEL PLATE BEAM GUARD, CLASS "A" (AT BRIDGES, OBSTACLES AND SIDEROADS/DRIVEWAYS)
14B20-11A	STEEL THREE BEAM STRUCTURE APPROACH
14B20-11B	STEEL THREE BEAM STRUCTURE APPROACH, CONNECTION TO SQUARE END PARAPETS
14B24-07A	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL
14B24-07B	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL
14B24-07C	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL
15C02-05A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-05B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-05C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C03-02	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C06-07	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-16A	PAVEMENT MARKING (MAINLINE)



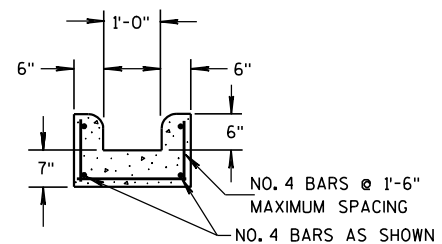
SECTION F-F



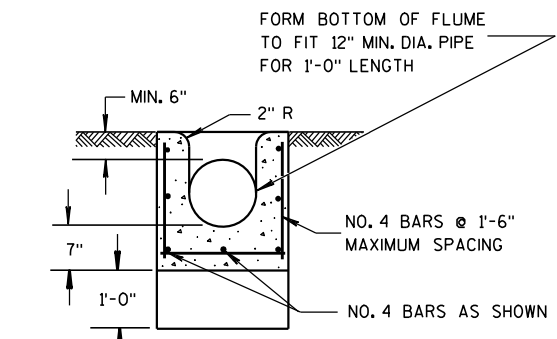
SECTION D-D



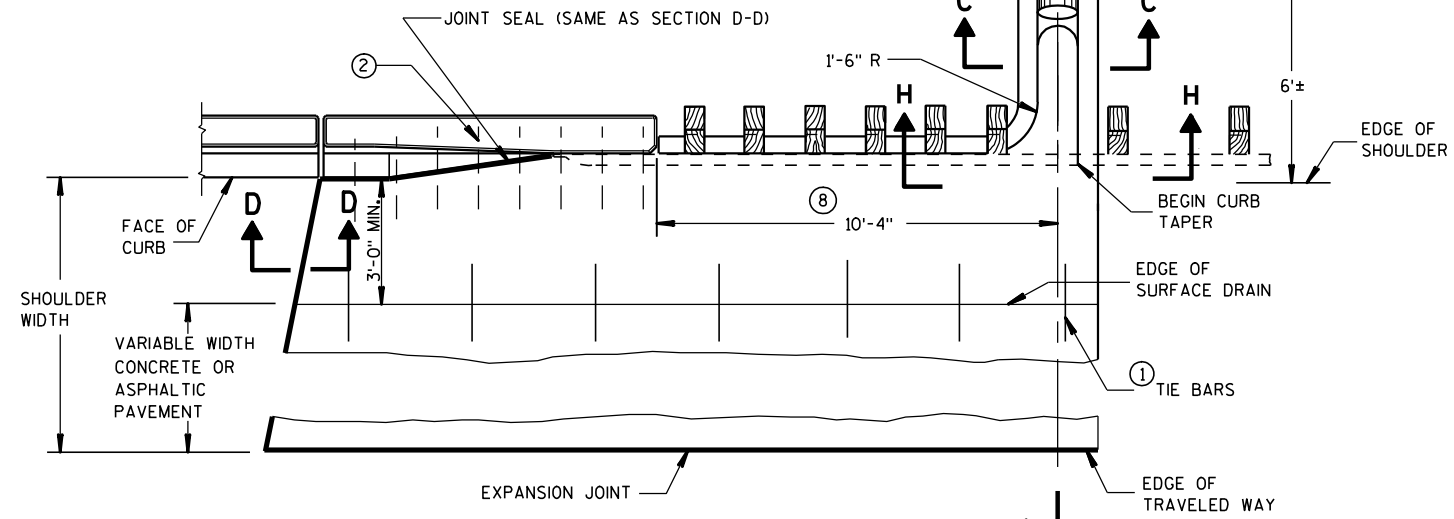
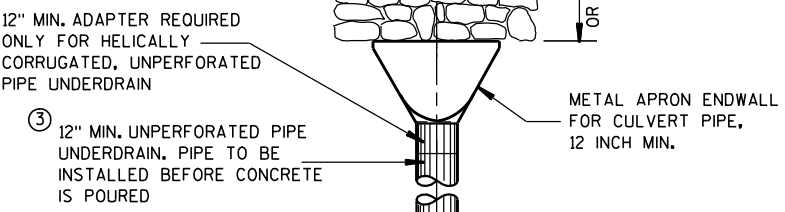
SECTION H-H



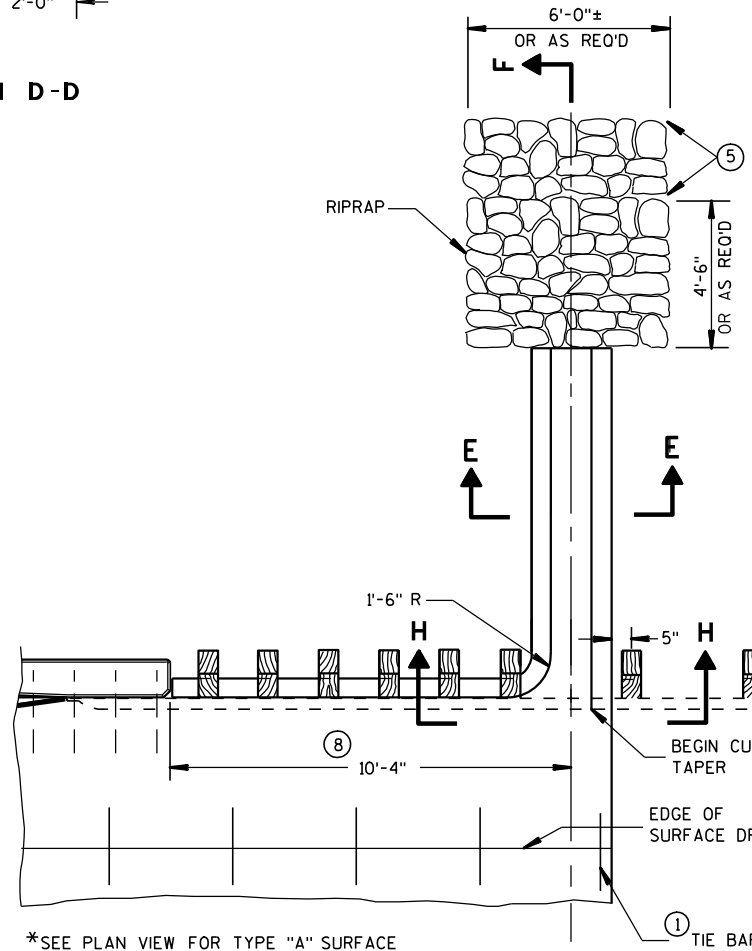
SECTION E-E



SECTION C-C



PLAN VIEW
SURFACE DRAIN WITH PIPE
TYPE "A"



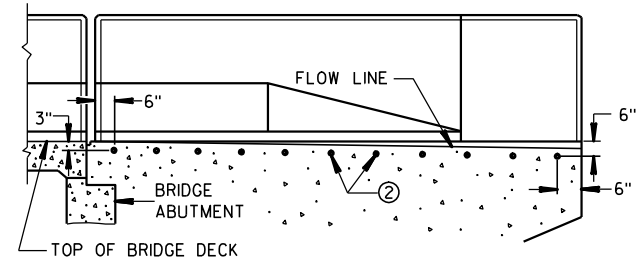
* PARTIAL PLAN VIEW
SURFACE DRAIN WITHOUT PIPE
TYPE "B"

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR
UNLESS OTHERWISE SHOWN OR NOTED.

- ① NO. 4 X 2'-0" TIE BARS SPACED AT 3'-0" CENTERS TO BE USED ONLY WHEN ADJACENT TO P.C. CONCRETE.
- ② NO. 4 X 2'-0" TIE BARS SPACED AT 12" CENTERS TO BE PLACED BY BRIDGE CONTRACTOR, OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ PIPE UNDERDRAIN MAY BE ANY OF THE MATERIALS LISTED IN SECTION 612.2 OF THE STANDARD SPECIFICATIONS EXCEPT DRAIN TILE.
- ④ MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- ⑤ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH IS REQUIRED.
- ⑥ GEOTEXTILE FABRIC, TYPE 'R'
- ⑦ HOT POURED SEALANT UNLESS OTHERWISE SPECIFIED.
- ⑧ THIS DIMENSION MAY VARY DEPENDING ON THE SPACING OF POSTS FOR THE STEEL PLATE BEAM GUARD. THE TYPICAL LOCATION FOR THE SURFACE DRAIN IS WHERE THE POST SPACING WIDENS TO 3'-1/2".

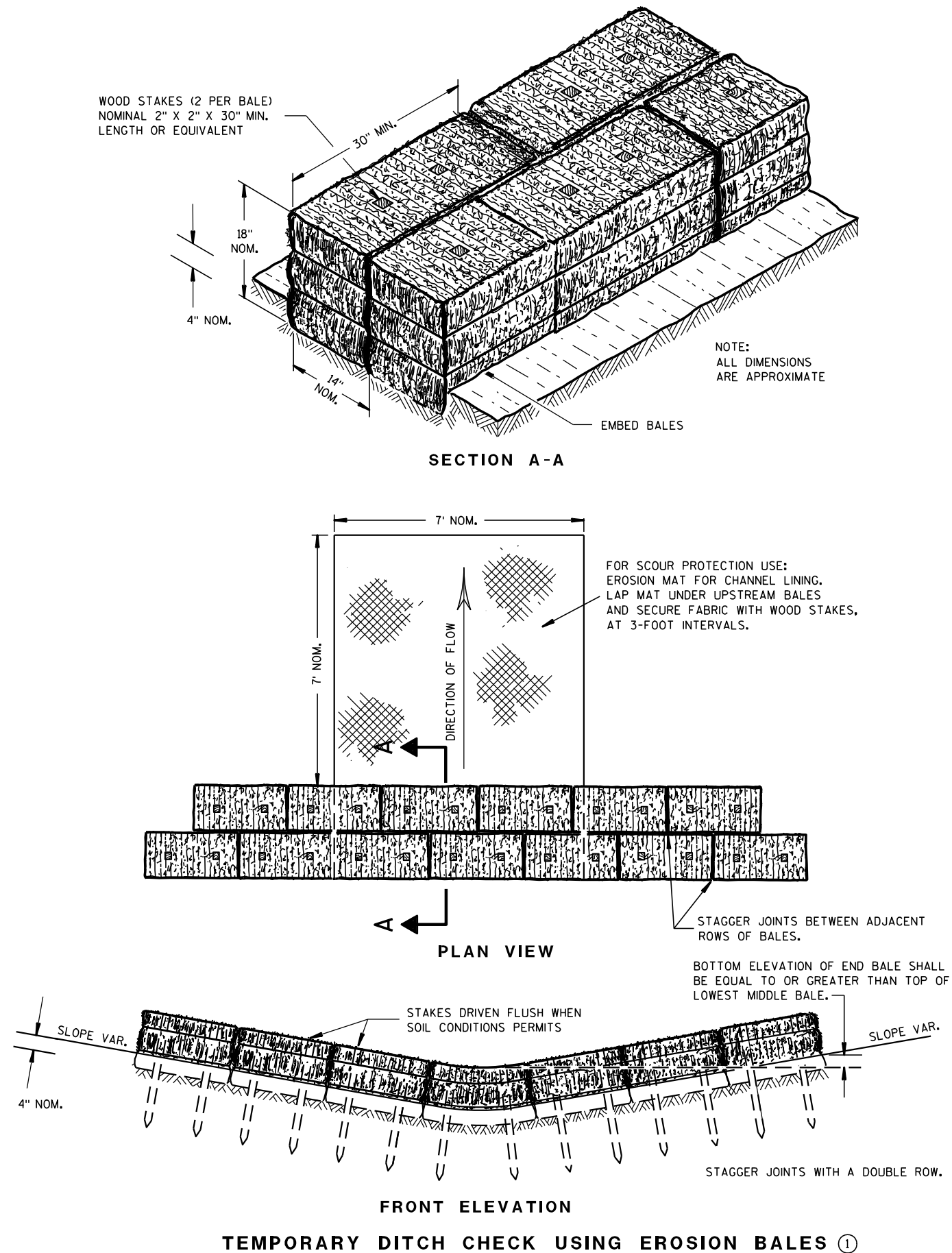


LOCATION OF TIE BARS IN WINGWALL

CONCRETE SURFACE DRAINS FLUME TYPE AT STRUCTURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

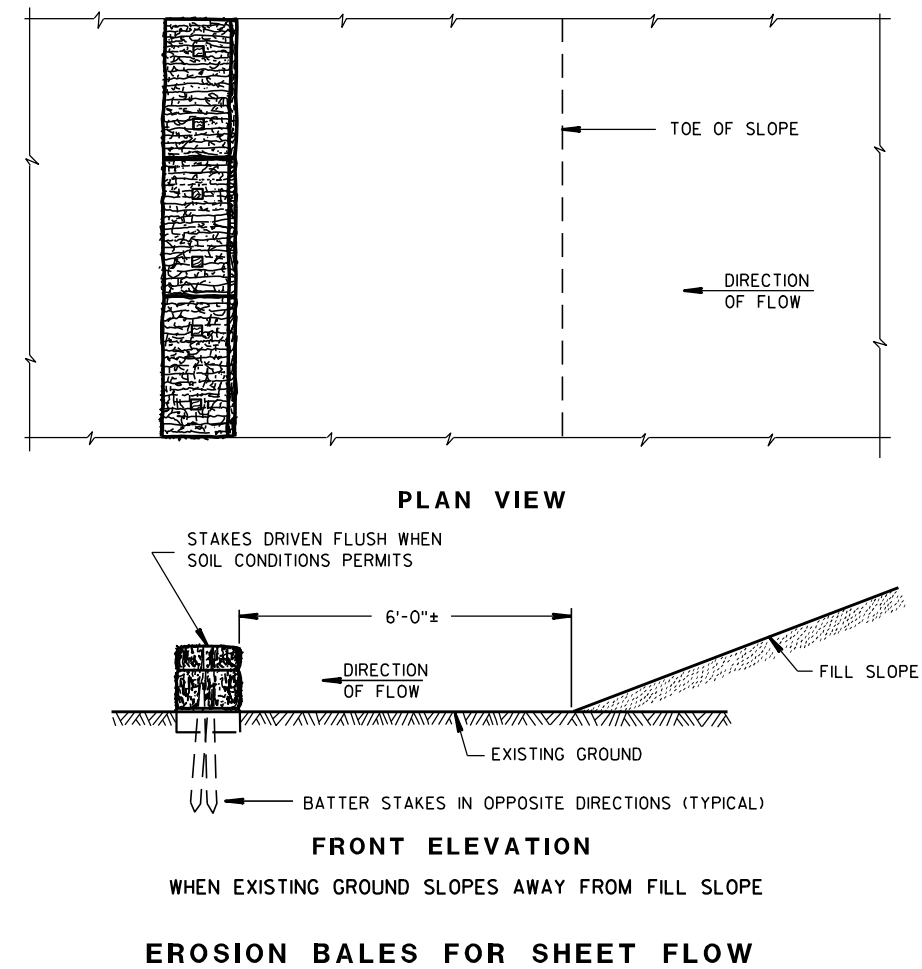
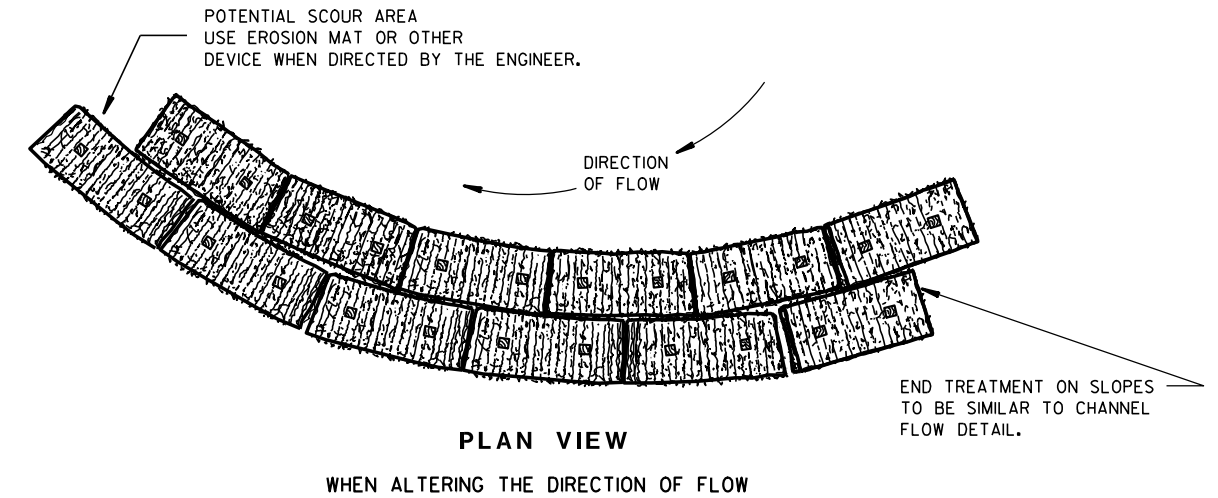
APPROVED
9/4/08 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

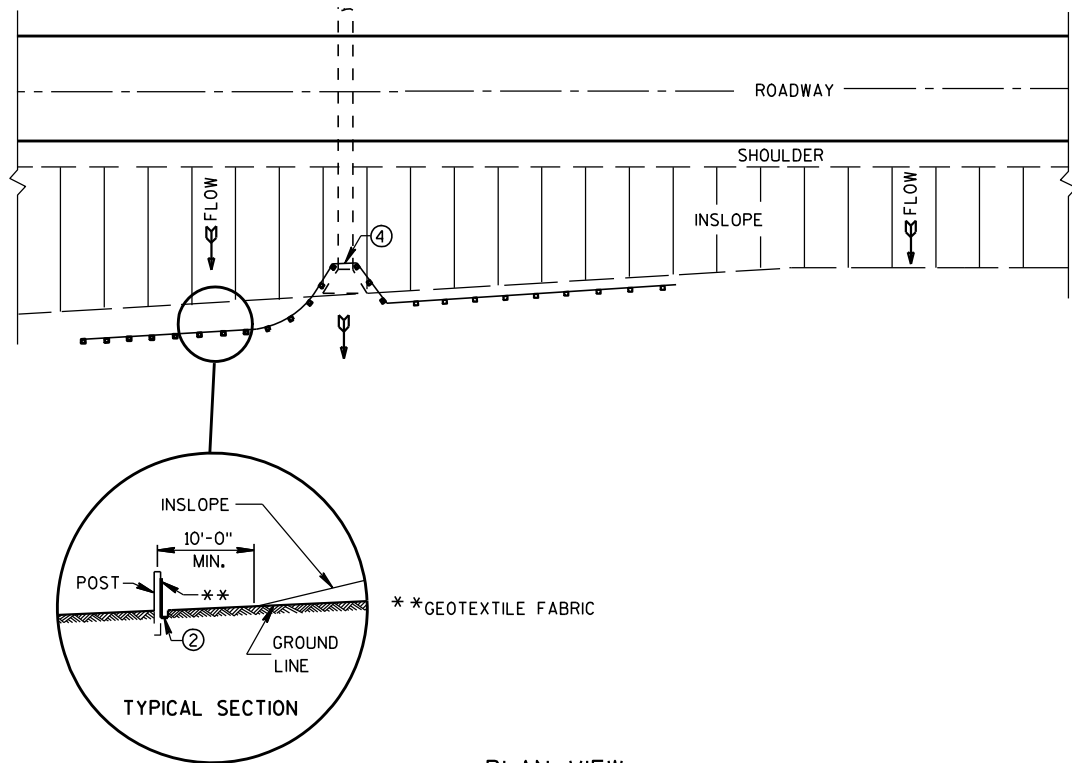
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

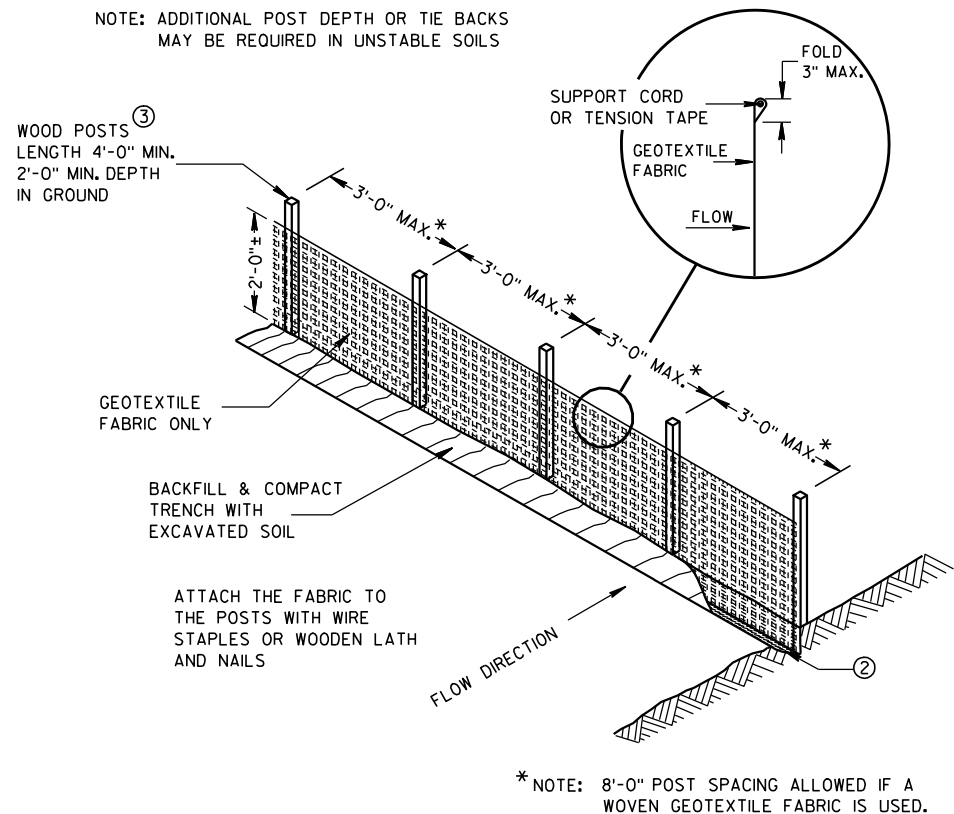
6/04/02
DATE

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

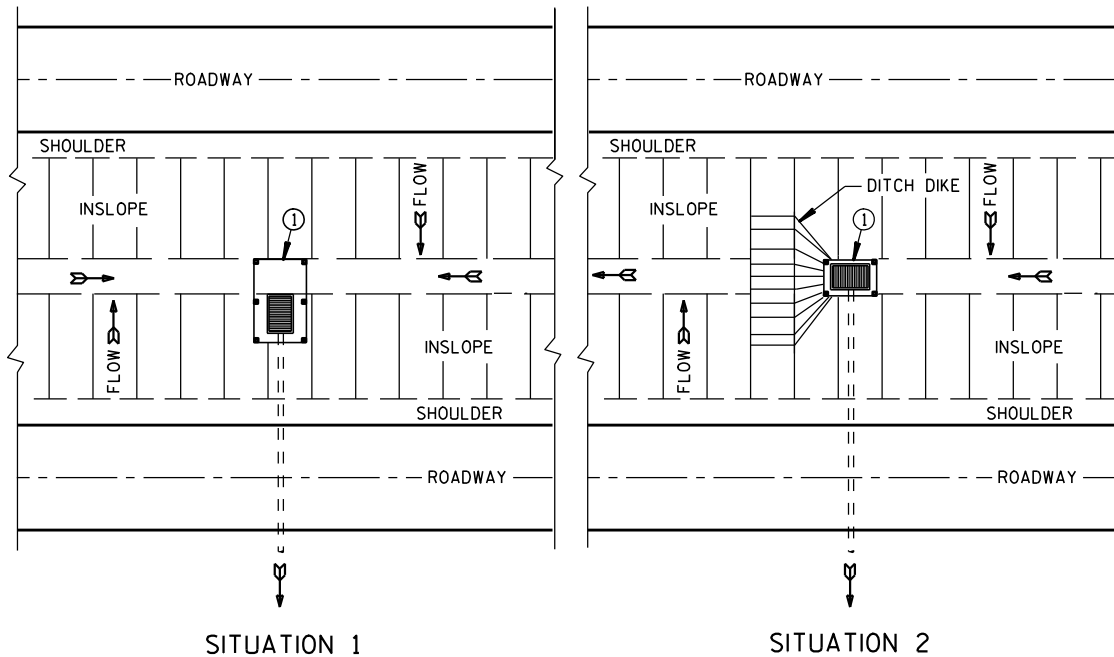
FHWA



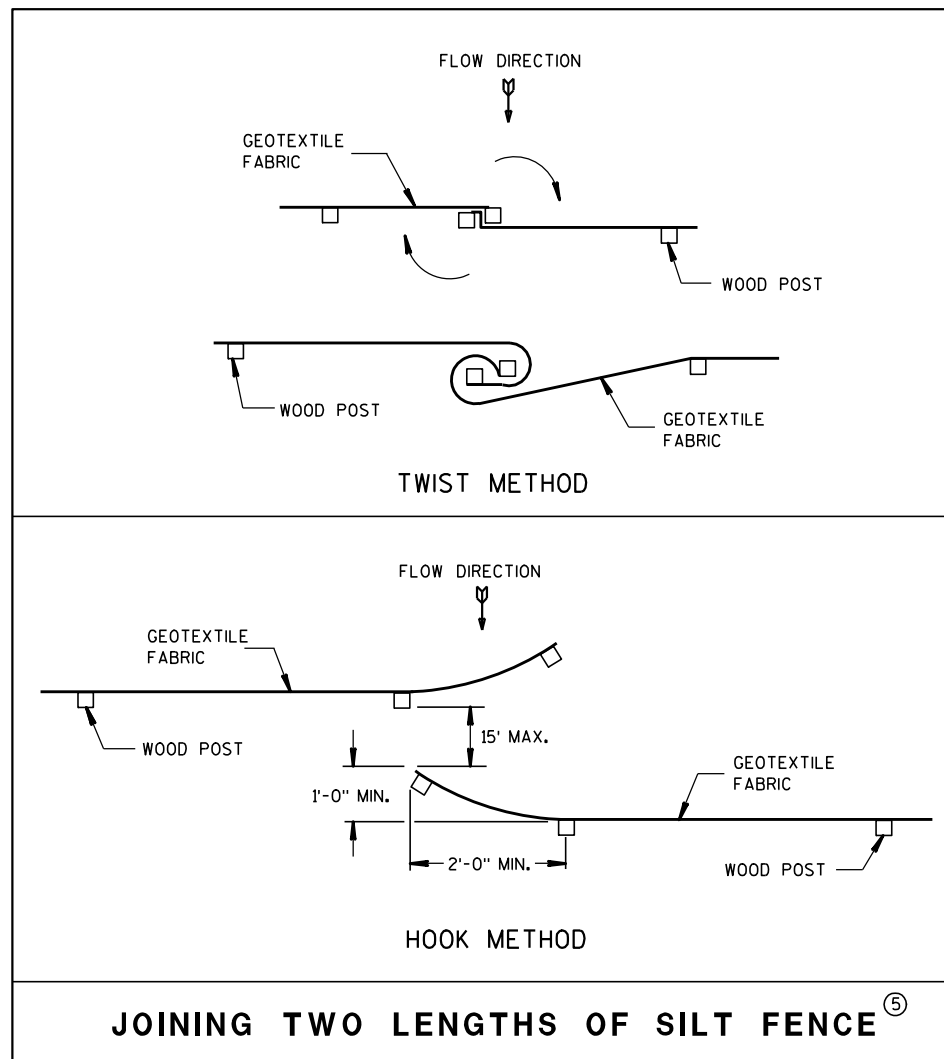
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

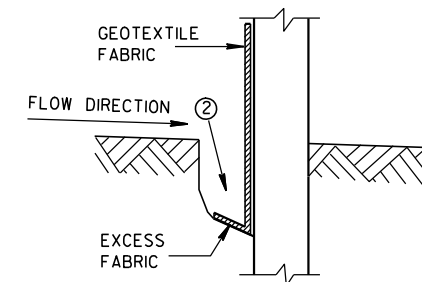


JOINING TWO LENGTHS OF SILT FENCE ⑤

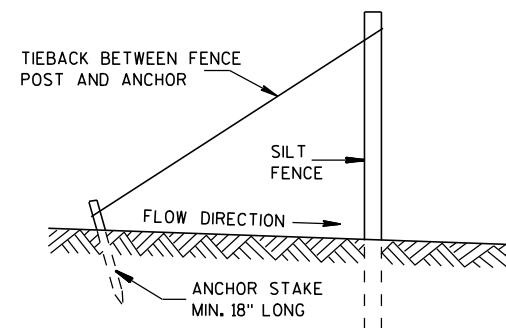
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL

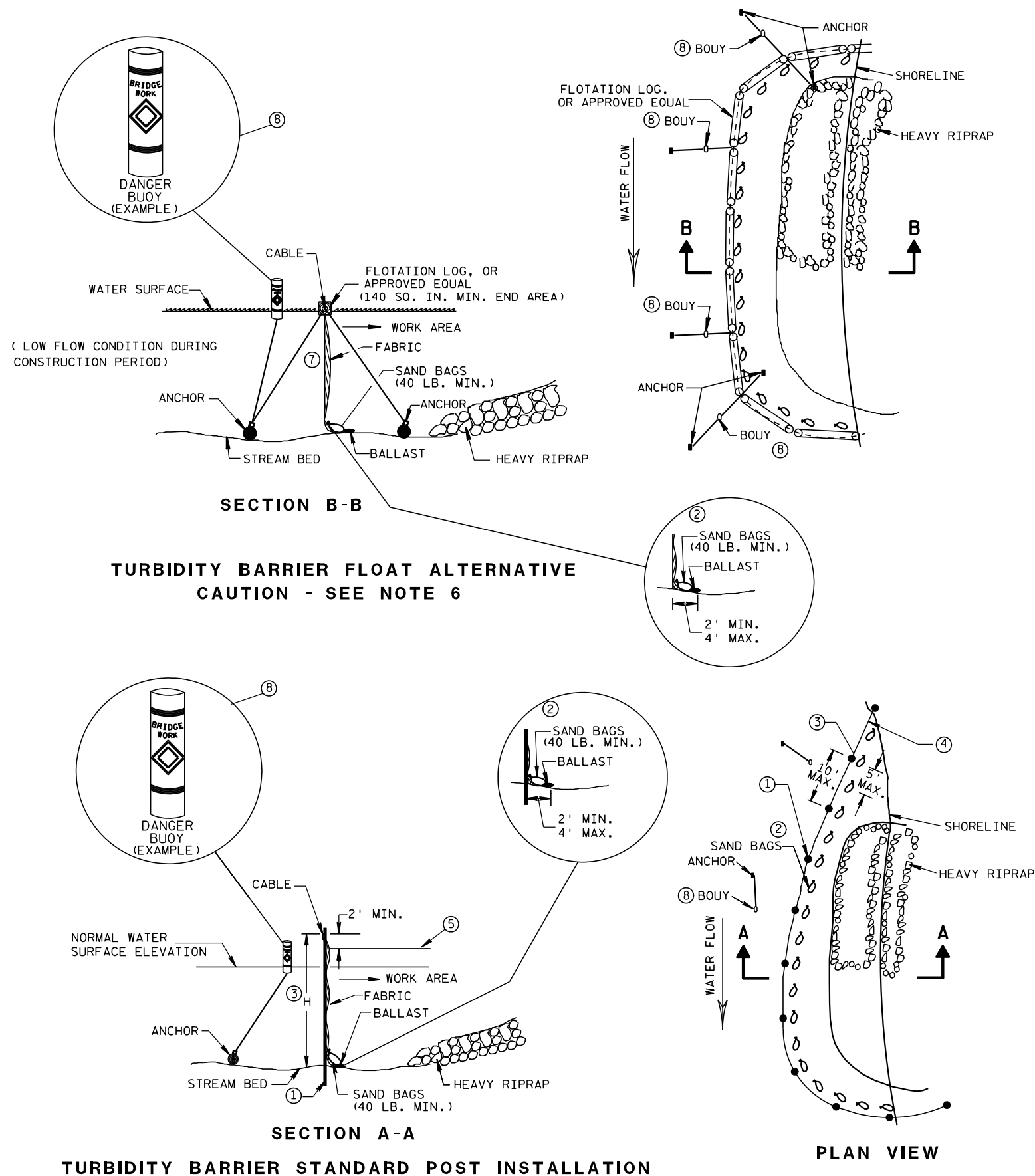


SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Canestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

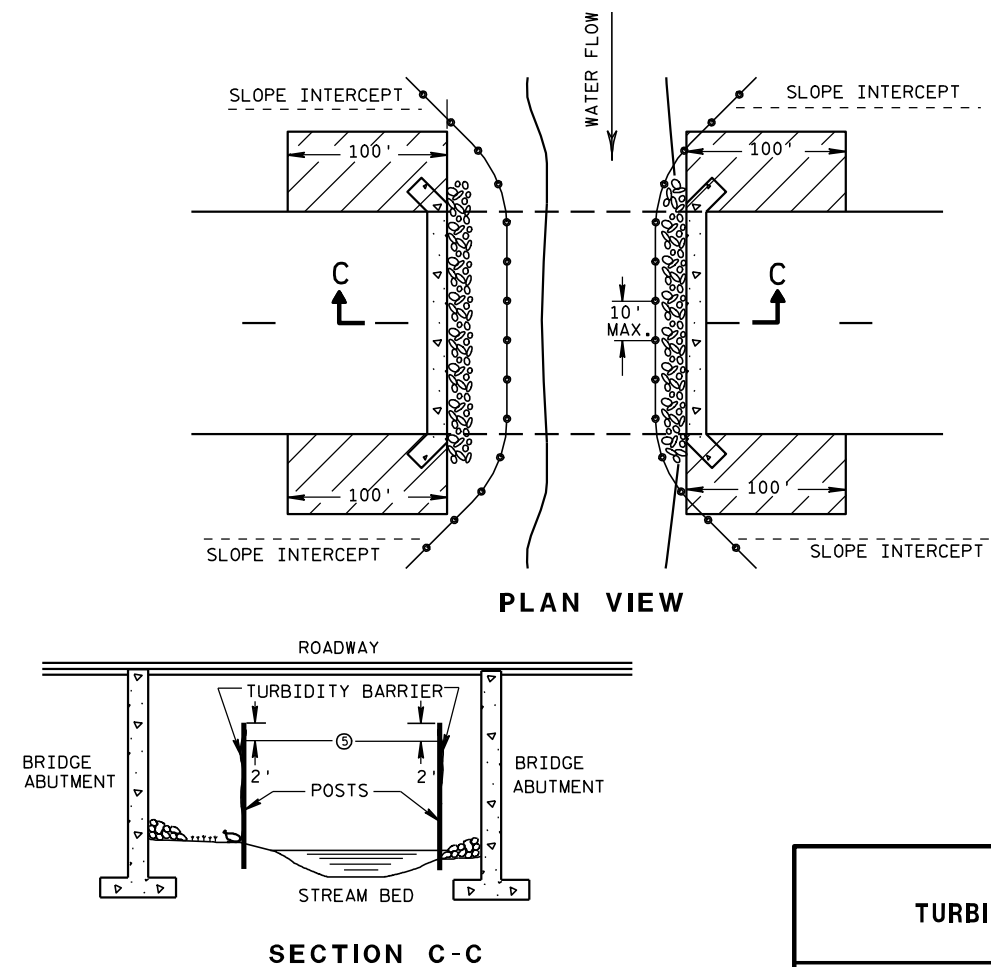


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

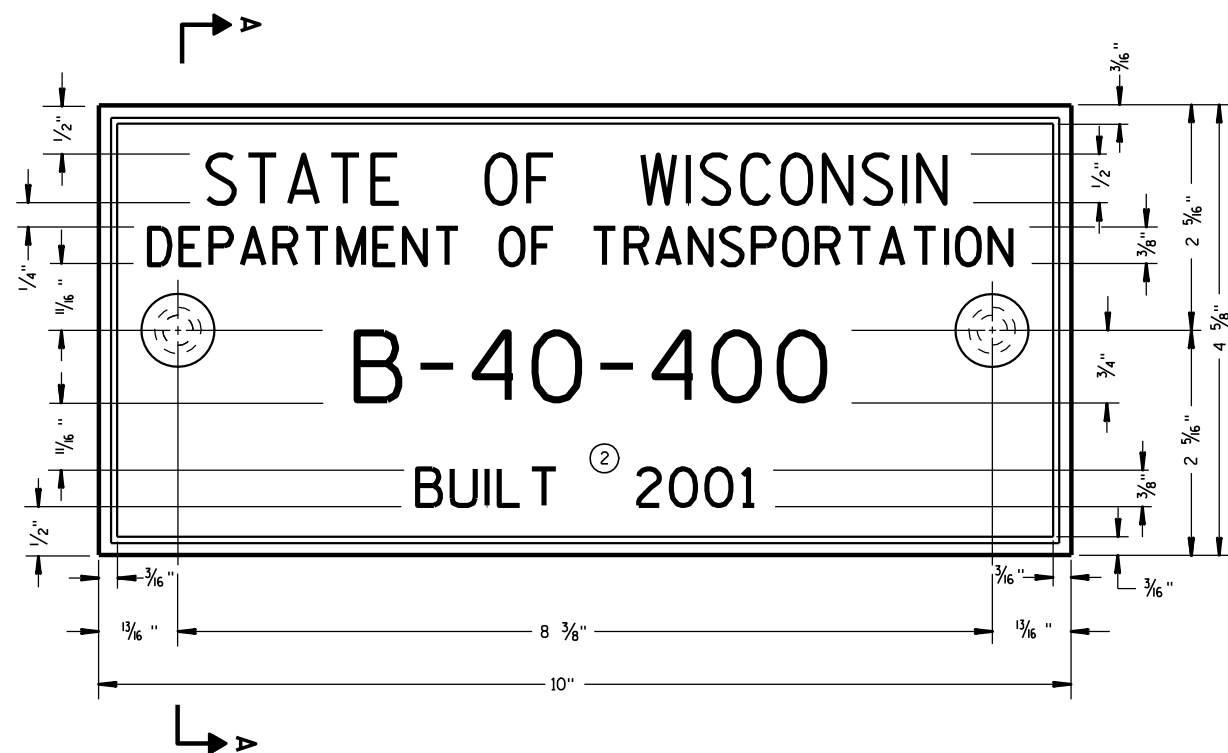
APPROVED

6/04/02

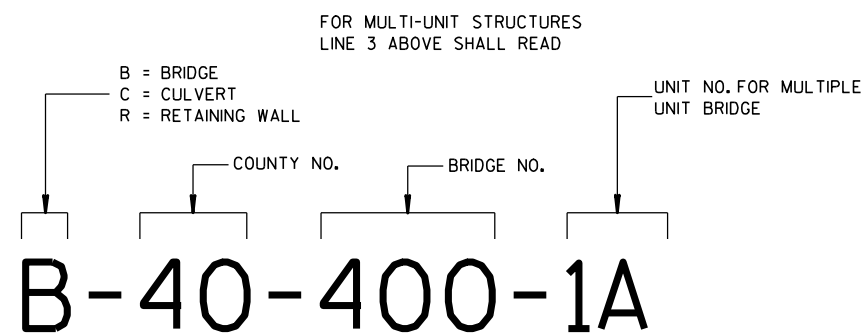
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



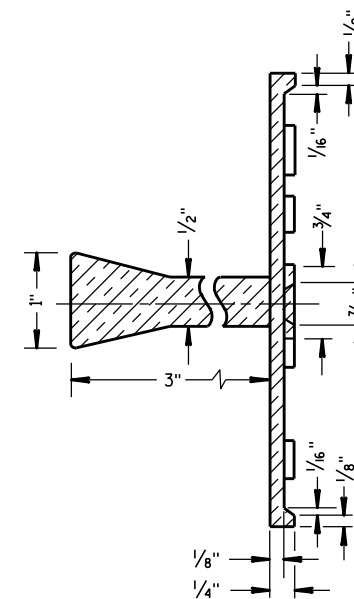
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

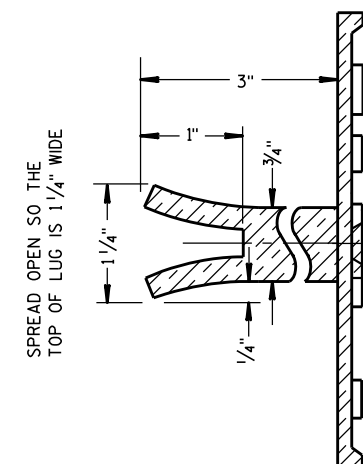
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

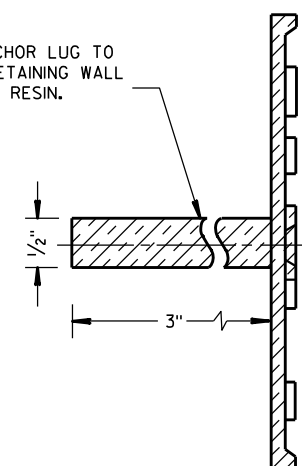


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

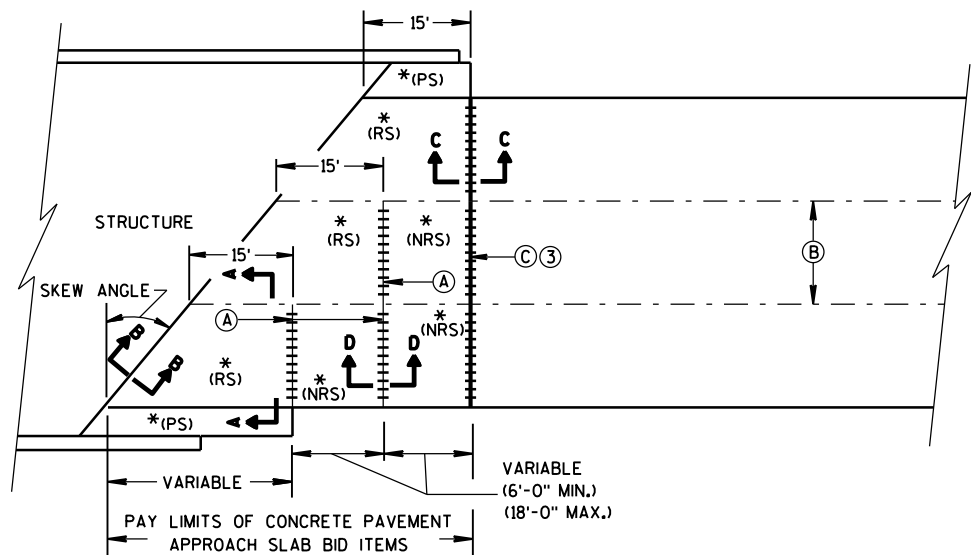
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

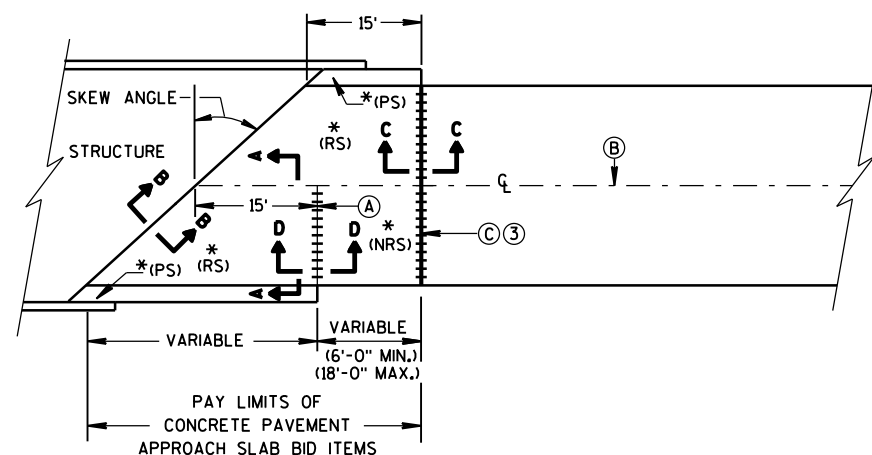
3/26/10
DATE

FHWA

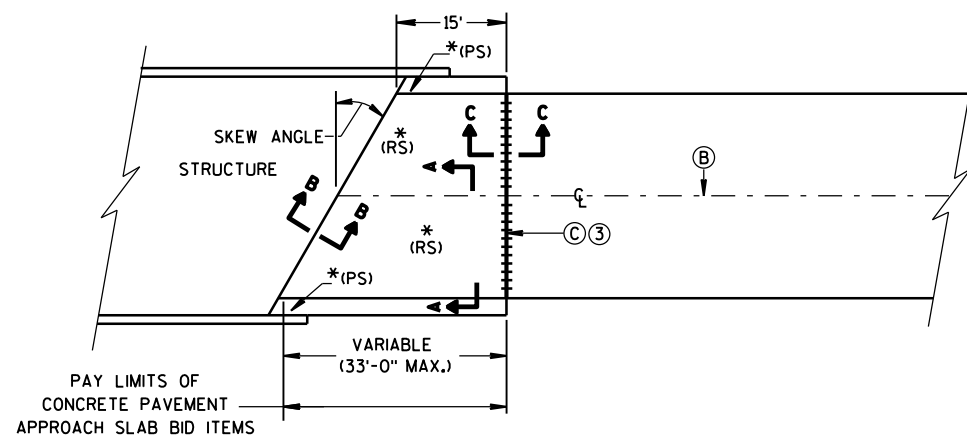
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



**SKewed APPROACH
(PAVEMENT MORE THAN 2 LANES)**



**SKews > 20°
(PAVEMENT WIDTH ≤ 30')**

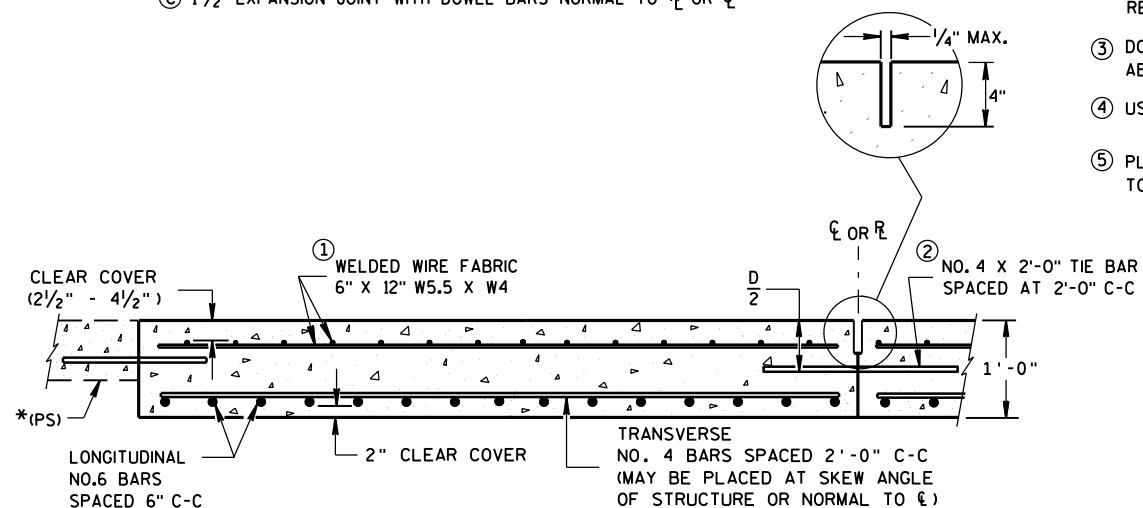


**SKews ≤ 20°
(PAVEMENT WIDTH ≤ 30')
APPROACH SLAB AND ADJACENT PAVEMENT**

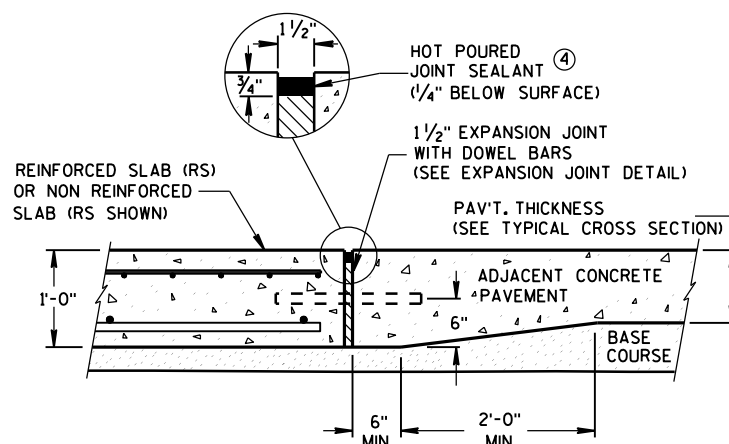
* (RS) = REINFORCED CONCRETE SLAB
* (PS) = PAVED CONCRETE SHOULDER OR CONCRETE DRAINAGE SLAB
(SEE DETAILS ELSEWHERE IN THE PLAN)
* (NRS) = NON-REINFORCED CONCRETE SLAB

*** STANDARD DOWEL BAR DIAMETER
(SEE SDD 13C11, & SDD 13C13)

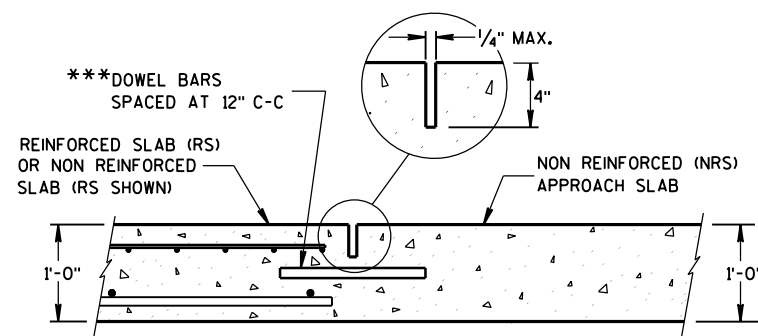
- (A) STANDARD CONTRACTION JOINT NORMAL TO ℓ OR ℓ_c
(B) STANDARD LONGITUDINAL JOINT WITH TIE BARS.
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO ℓ OR ℓ_c



**SECTION A-A
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**



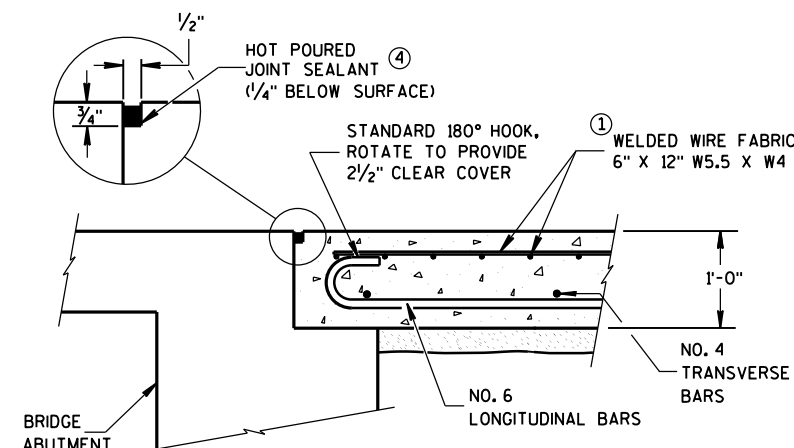
**SECTION D-D
CONTRACTION JOINT**

GENERAL NOTES

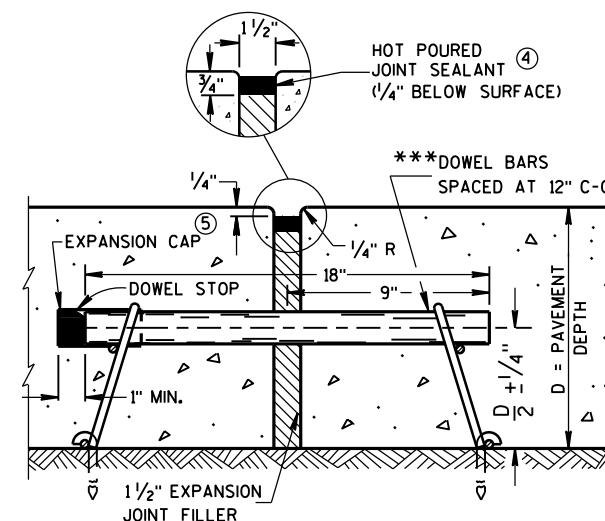
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



**SECTION B-B
BEND DETAIL
BOTTOM REINFORCEMENT**

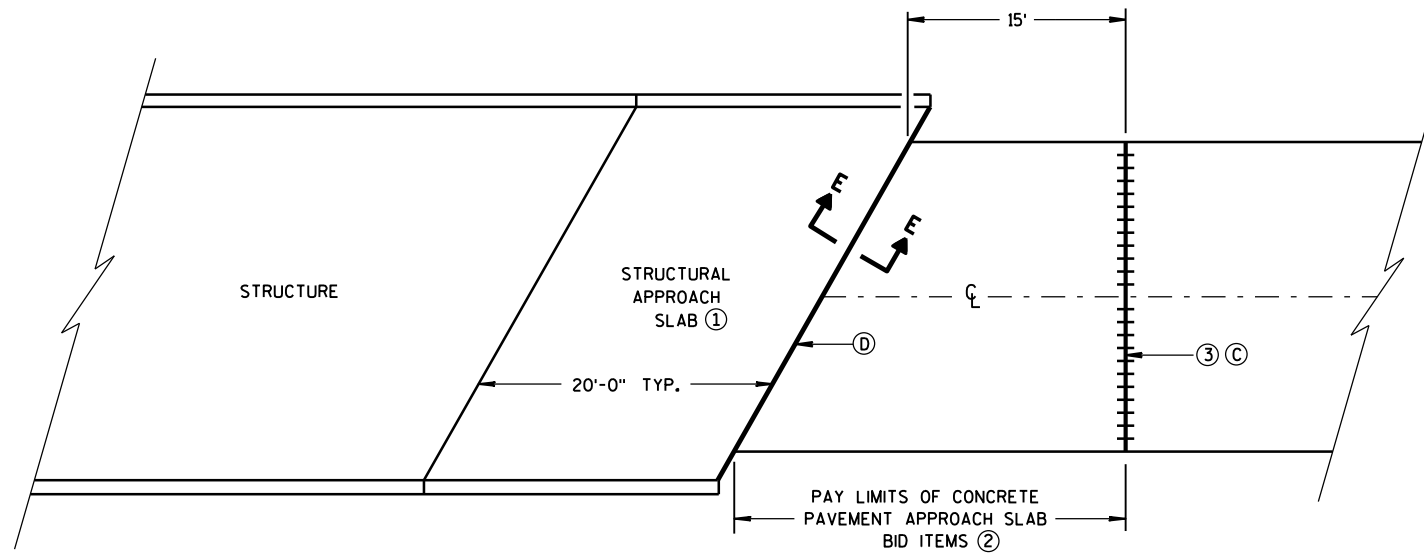


EXPANSION JOINT DETAIL

**CONCRETE PAVEMENT
APPROACH SLAB**

**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

APPROVED
June, 2015 /S/ Peter Kemp, P.E.
DATE PAVEMENT SUPERVISOR
FHWA

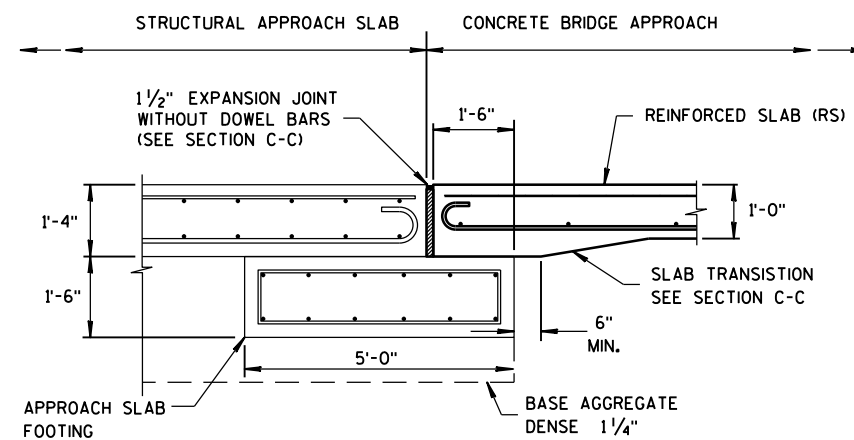
**BRIDGE APPROACHES****GENERAL NOTES**

ALL PROJECTS THAT INVOLVE A STRUCTURAL APPROACH SLAB WILL ALSO HAVE A CONCRETE PAVEMENT APPROACH SLAB.

- ① SEE BRIDGE PLAN.
- ② CONFORM TO SHEET 13 B 2(A) FOR CONCRETE PAVEMENT APPROACH SLAB DETAILS.
- ③ DO NOT CONSTRUCT AN EXPANSION JOINT OR INSTALL DOWEL BARS WHEN ABUTTING AN HMA PAVEMENT.

③ 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO R_L OR C_L

④ 1½" EXPANSION JOINT (NO DOWELS)



SECTION E-E
FOOTING DETAIL

STRUCTURAL APPROACH SLAB TO CONCRETE BRIDGE APPROACH

**STRUCTURAL APPROACH SLAB
AND CONCRETE PAVEMENT
APPROACH SLAB**

**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

APPROVED

June, 2015
DATE

FHWA

/S/ Peter Kemp, P.E.
PAVEMENT SUPERVISOR

6

S.D.D. 14 B 15-8a

- 6

S.D.D. 14 B 15-8a



S.D.D. 14 B 15-8a



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S.D.D. 14 B 15-8a



S.D.D. 14 B 15-8a



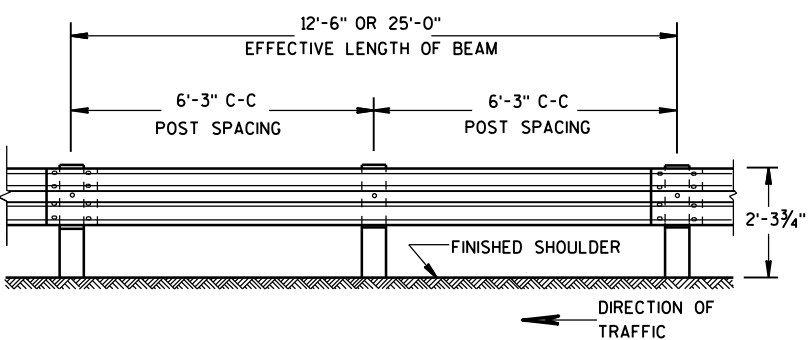
S.D.D. 14 B 15-8a



S.D.D. 14 B 15-8a

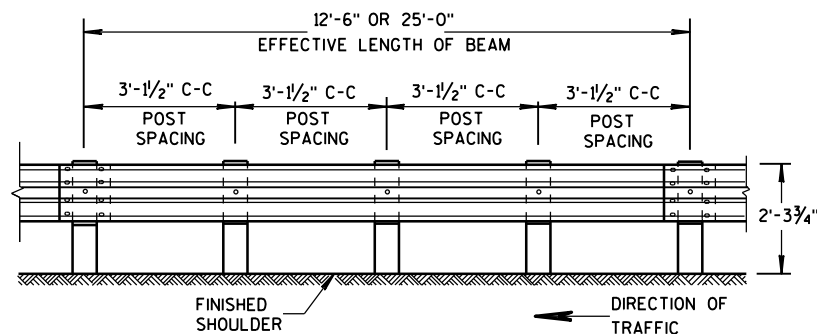
S.D.D. 14 B 15-8a

S.D.D. 14 B 15-8a



FRONT VIEW

POST SPACING STANDARD INSTALLATION



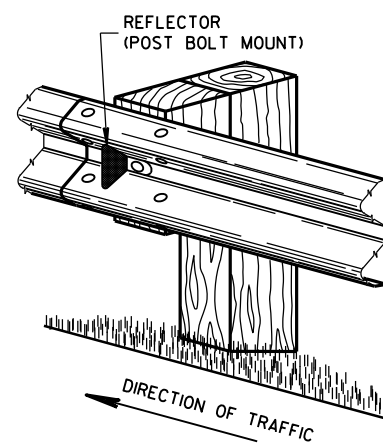
FRONT VIEW

POST SPACING FOR LONGER POST AT HALF POST SPACING W BEAM (LHW)

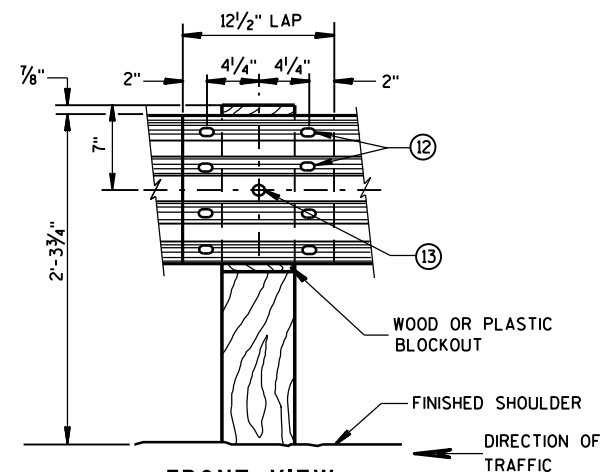
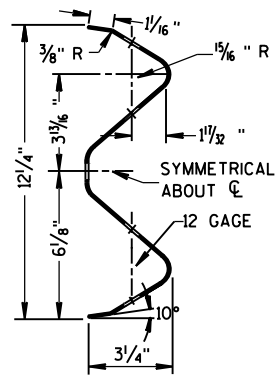
REFLECTOR SPACING^⑨

	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1 ^⑩	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2 ^⑪	3
	> 200'	100' C-C	2	

ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

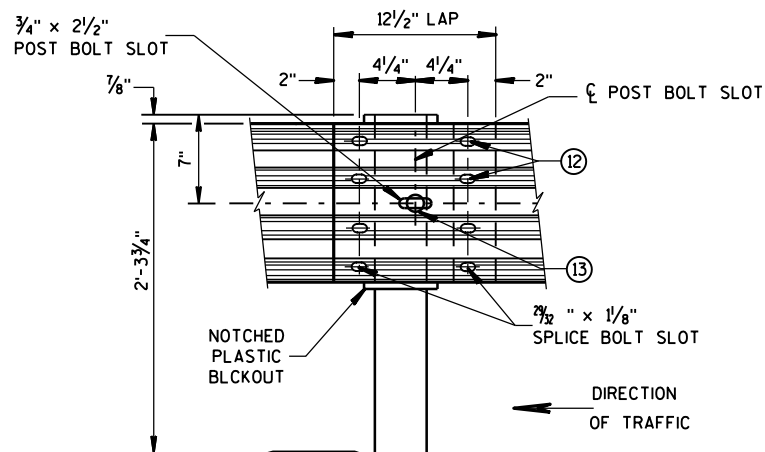


SECTION THRU W BEAM



FRONT VIEW

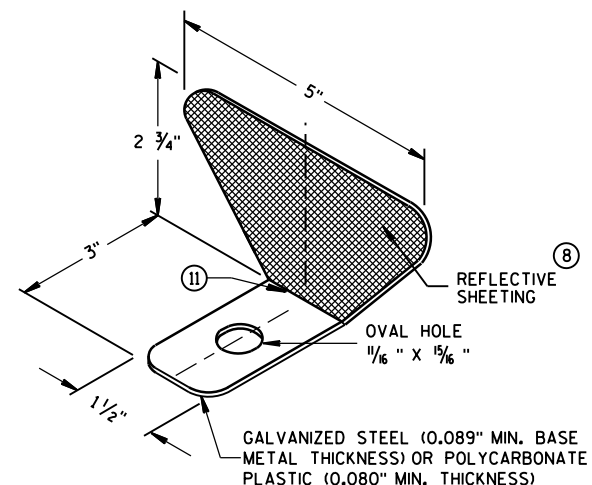
BEAM SPLICE AT WOOD POST AND POST MOUNTING DETAIL



FRONT VIEW

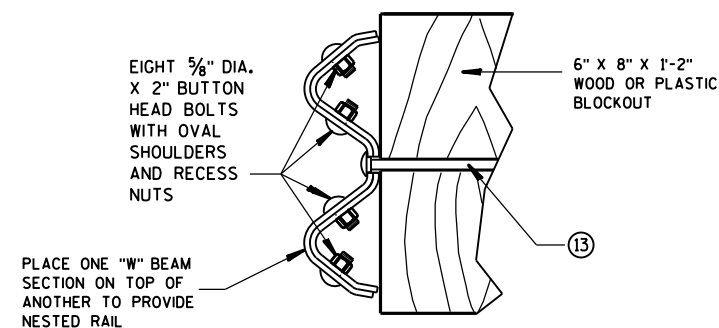
BEAM SPLICE AT STEEL POST

TYPICAL SPLICING DETAILS OF STEEL PLATE BEAM GUARD



GENERAL NOTES

- ⑧ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
- ⑨ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- ⑩ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ⑪ PROVIDE AN ANGLE OF BEND OF 90° ± 1° FOR TWO-SIDED REFLECTORS.
- ⑫ 8 - 5/8" φ X 2" BUTTON HEAD BOLTS WITH OVAL SHOULDERS & RECESS NUTS.
- ⑬ 5/8" DIA. BUTTON HEAD BOLT AND RECESS NUT WITH 5/8" DIA. F844 FLAT WASHER UNDER NUT.

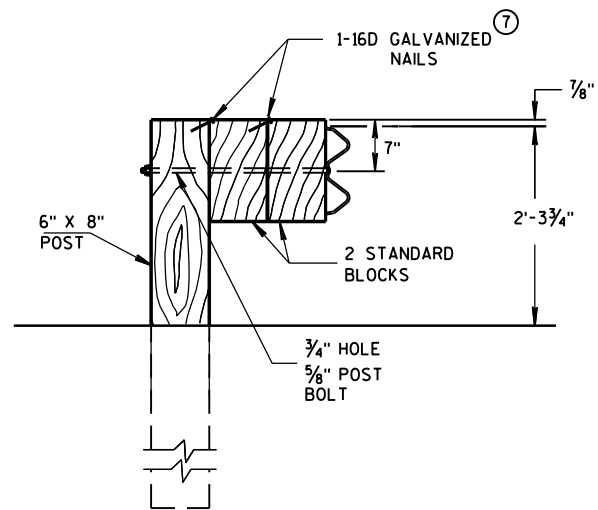


NESTED W BEAM (NW)

USE ALL OTHER STANDARD BEAM GUARD DETAILS FOR CONSTRUCTING NESTED W BEAM (NW)

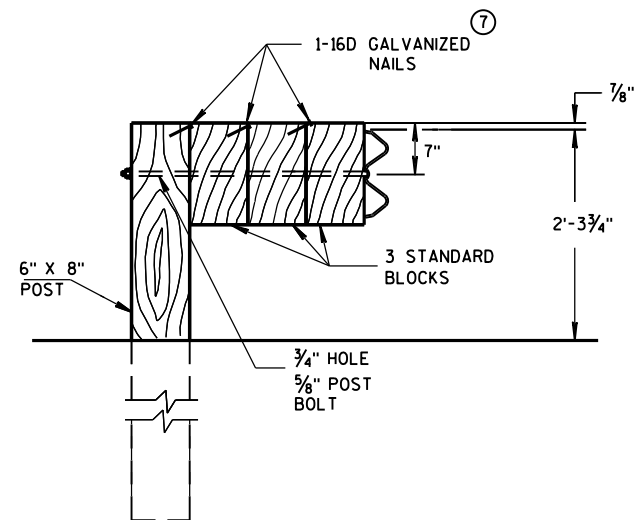
STEEL PLATE BEAM GUARD,
CLASS "A",
INSTALLATION & ELEMENTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR DOUBLE BLOCKS

THE NUMBER OF DOUBLE BLOCK POSTS
WITHIN A BARRIER RUN IS UNLIMITED

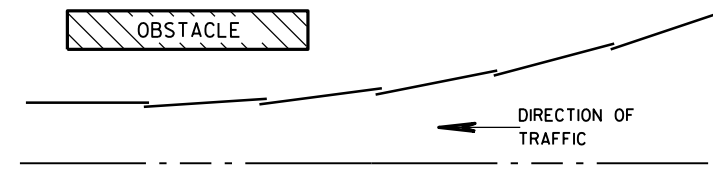


DETAIL FOR TRIPLE BLOCKS

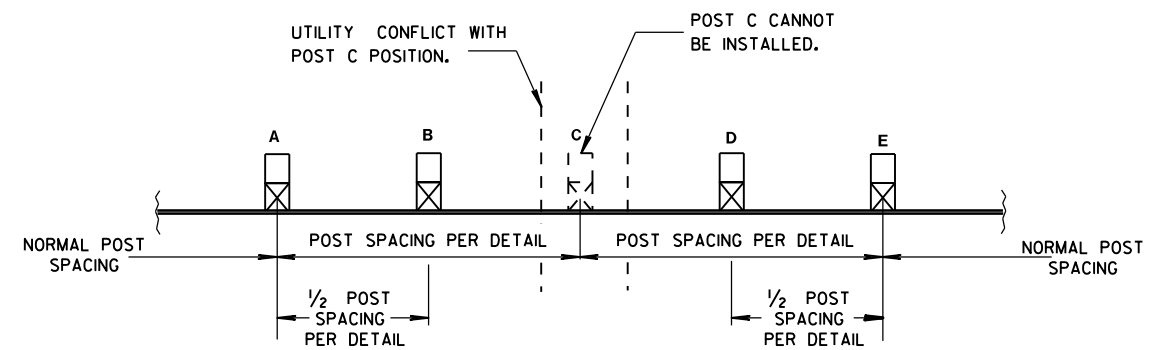
TRIPLE BLOCK DETAIL IS LIMITED TO ONE
LOCATION WITHIN A BEAM GUARD RUN.

NOTES: USE DOUBLE OR TRIPLE BLOCKS WHEN UNDERGROUND OBSTACLES
PREVENT THE POST FROM BEING INSTALLED.

DO NOT USE EXTRA BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND
SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION
DISTANCE OF THE BARRIER.



PLAN VIEW BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION

STEEL PLATE BEAM GUARD,
CLASS "A",
INSTALLATION & ELEMENTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

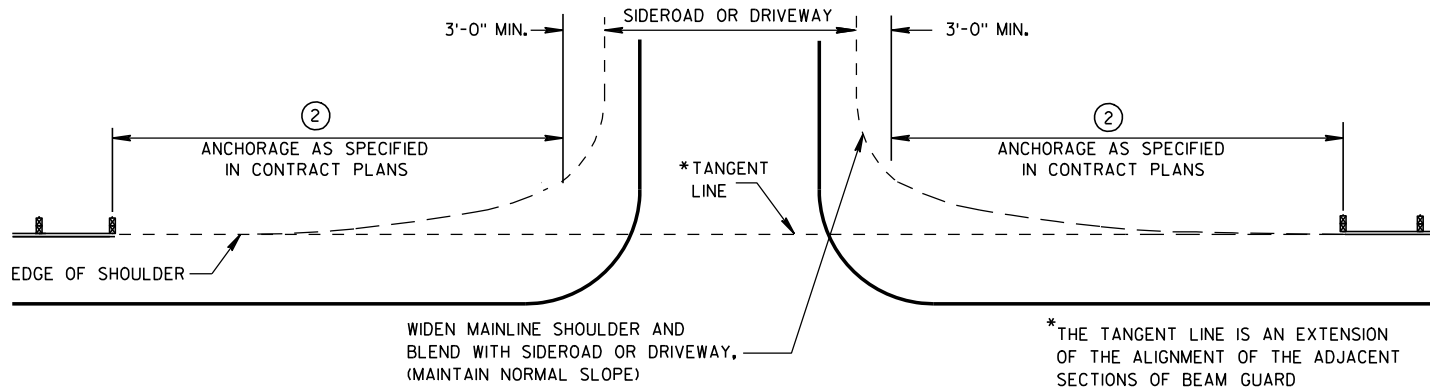
APPROVED

June 2014

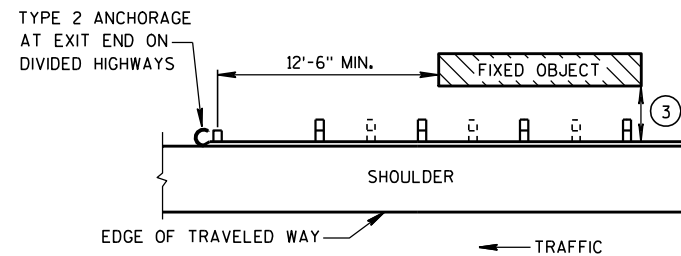
DATE

FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



BEAM GUARD AT SIDEROADS OR DRIVEWAYS



BEAM GUARD AT OBSTACLES EXIT END - ONE WAY TRAFFIC

GENERAL NOTES

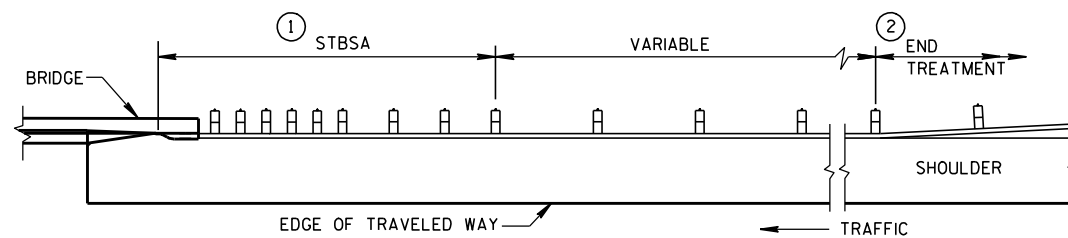
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP SHALL CONFORM TO THE PERTINENT STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

W6 X 9 OR W6 X 8.5 STEEL POSTS WITH NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POSTS WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS.

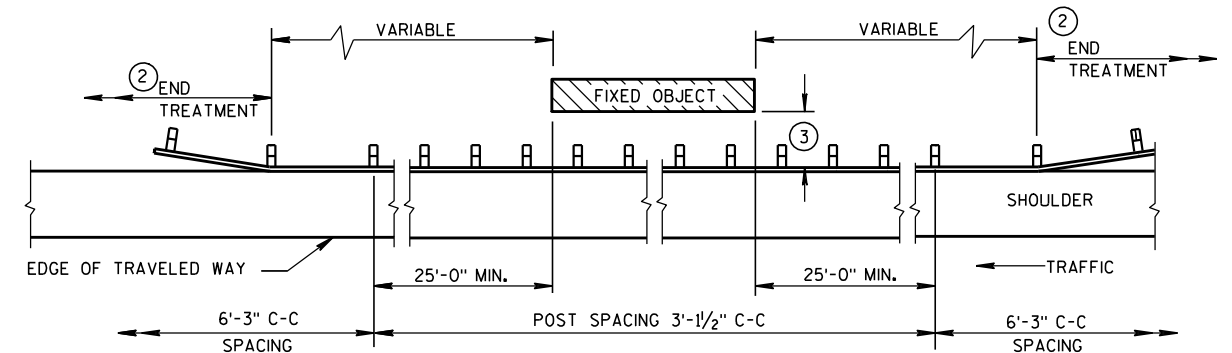
THE LOCATIONS AND LENGTHS OF BEAM GUARD ARE SHOWN ELSEWHERE IN THE PLAN.

- ① STEEL THRIE BEAM STRUCTURAL APPROACH (STBSA) - SEE CURRENT SDD 14B20.
- ② USE AN APPROVED END TREATMENT FOR THE TRAFFIC APPROACH SIDE OF BRIDGE/OBSTACLES. USE TYPE 2 ANCHORAGE ONLY AT THE DOWNSTREAM ENDS OF BEAM GUARD LOCATED ALONG ROADWAYS WITH ONE WAY TRAFFIC.

MINIMUM LATERAL DISTANCE FROM FACE OF BEAM GUARD TO FIXED OBJECT	POST SPACING
3'-6"	3' - 1½"
4'-6"	6' - 3"



BEAM GUARD AT FULL WIDTH BRIDGES

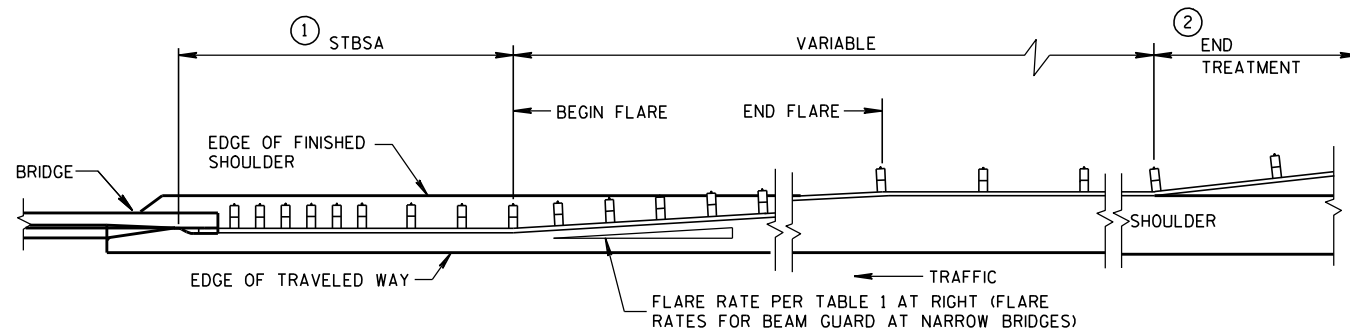


BEAM GUARD AT OBSTACLES - TWO WAY TRAFFIC

(RAIL TO OBSTACLE CLEARANCE 3'-6" TO 4'-6")

TABLE 1
FLARE RATES FOR BEAM
GUARD AT NARROW BRIDGES

POSTED SPEED (MPH)	FLARE RATE
25	13:1
30	15:1
35	16:1
40	18:1
45	21:1
50	24:1
55	26:1
65	30:1

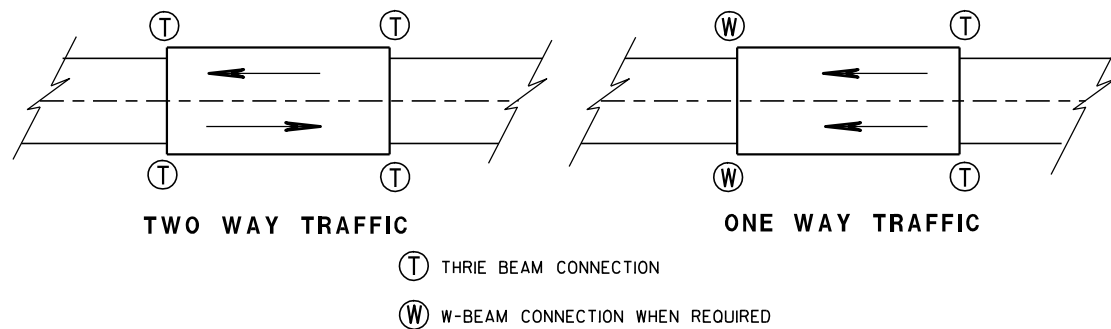
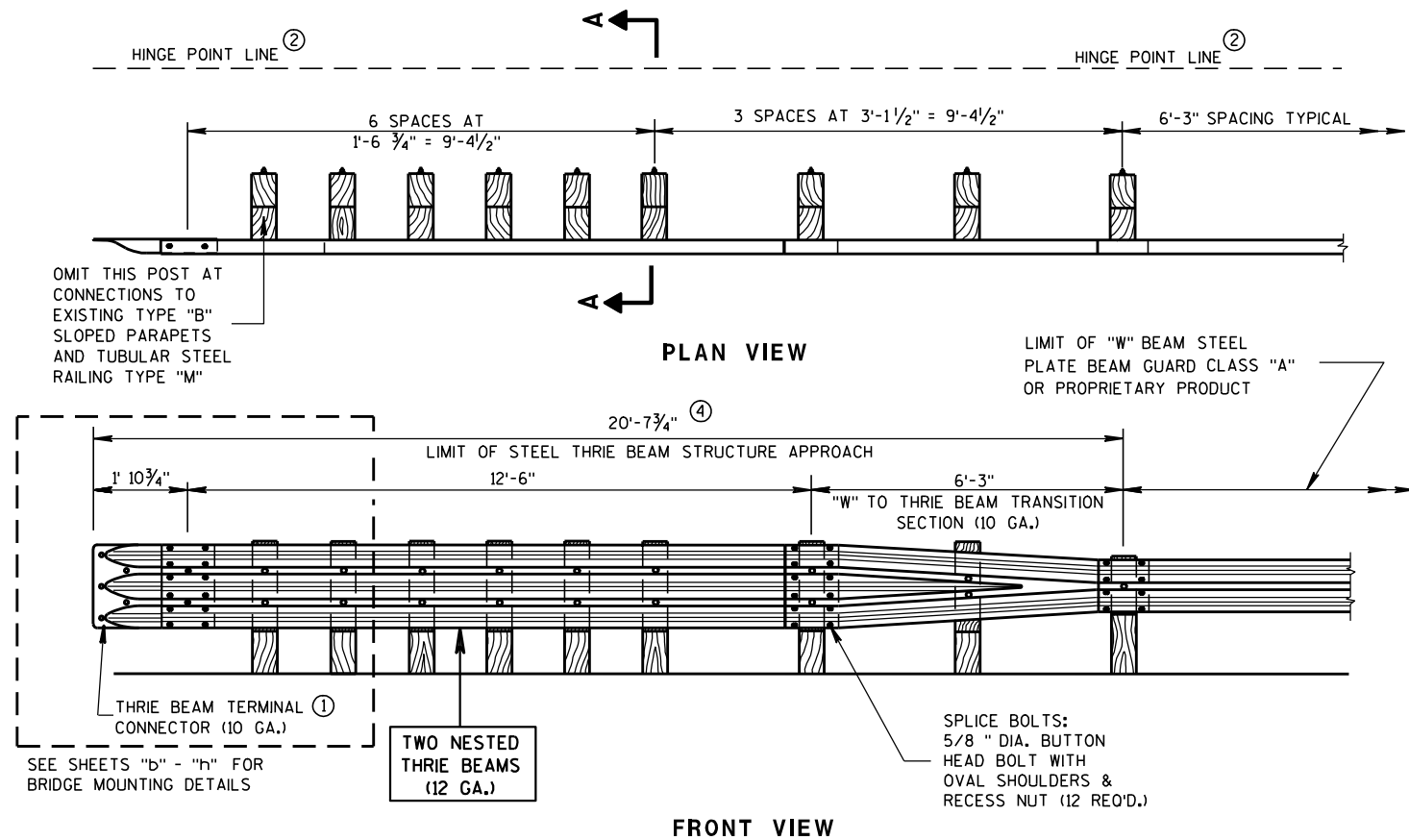


BEAM GUARD AT NARROW BRIDGES (FLARED TO SHOULDER EDGE, THEN PARALLEL TO ROADWAY)

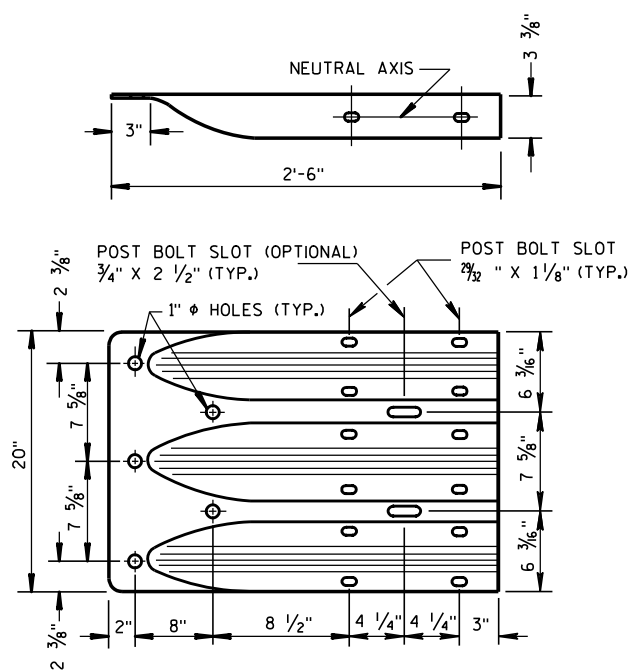
STEEL PLATE BEAM GUARD
CLASS "A"
AT BRIDGES, OBSTACLES
AND SIDEROADS/DRIVEWAYS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

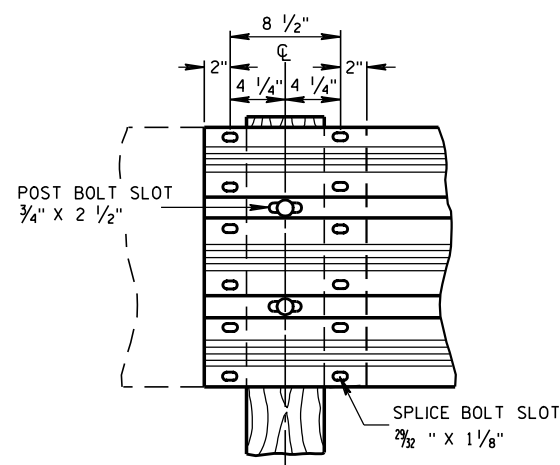
APPROVED
8-21-07
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



THRIE BEAM TERMINAL CONNECTOR



THRIE BEAM SPLICE

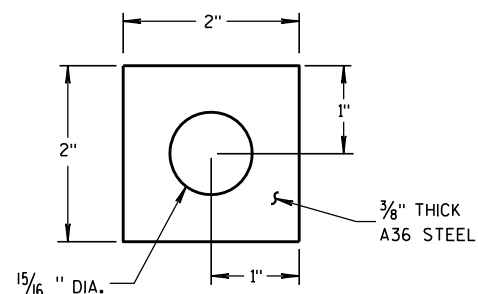
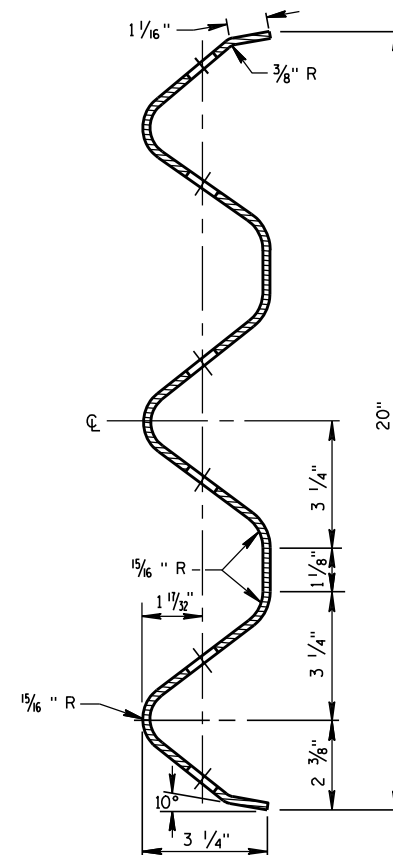


PLATE WASHER DETAIL



SECTION THRU THRIE BEAM RAIL ELEMENT

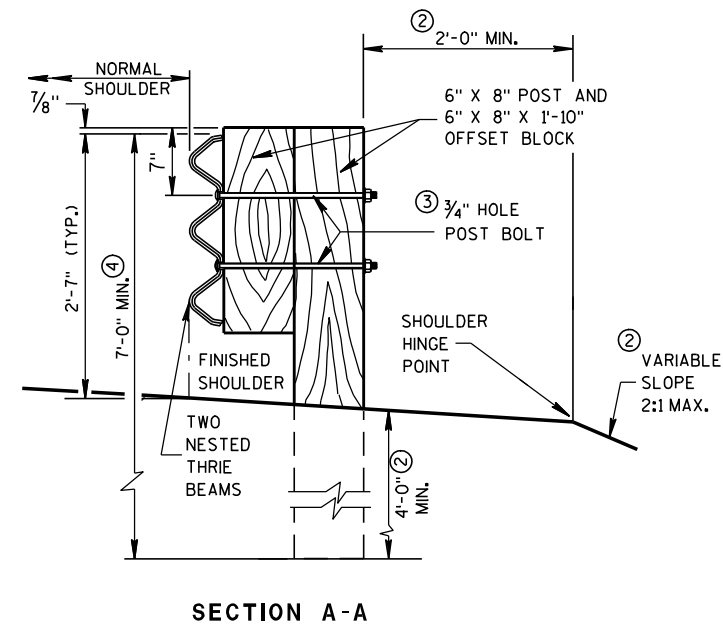
GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATIONS.

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B15 FOR MORE DETAILS.

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② MINIMUM EMBEDMENT SHALL BE 4'-0". WHERE EXISTING CONDITIONS DO NOT PERMIT THE APPROPRIATE EARTHWORK SHOWN ON THE PLAN TYPICAL SECTIONS OR DETAILS, THE ENGINEER MAY ALLOW THE REDUCTION OR ELIMINATION OF THE 2 FOOT DISTANCE TO THE HINGE POINT. OTHERWISE BUILD AS THE PLAN SHOWS OR AS THE ENGINEER DIRECTS. IF THE 2 FOOT DISTANCE TO THE HINGE POINT IS REDUCED OR ELIMINATED, INCREASE THE POST EMBEDMENT DEPTH TO 4'-6" OR MORE.
- ③ POST BOLTS ARE 5/8" DIAMETER ASTM A307 BUTTON HEAD BOLT. A POST BOLT REQUIRES A 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX AND A 5/8" DIAMETER F844 FLAT WASHER. LENGTH OF POST BOLT MAY VARY.
- ④ ALL WOOD POSTS MUST BE 6" X 8" AND AT LEAST 7'-0" LONG.



STEEL THRIE BEAM STRUCTURE APPROACH

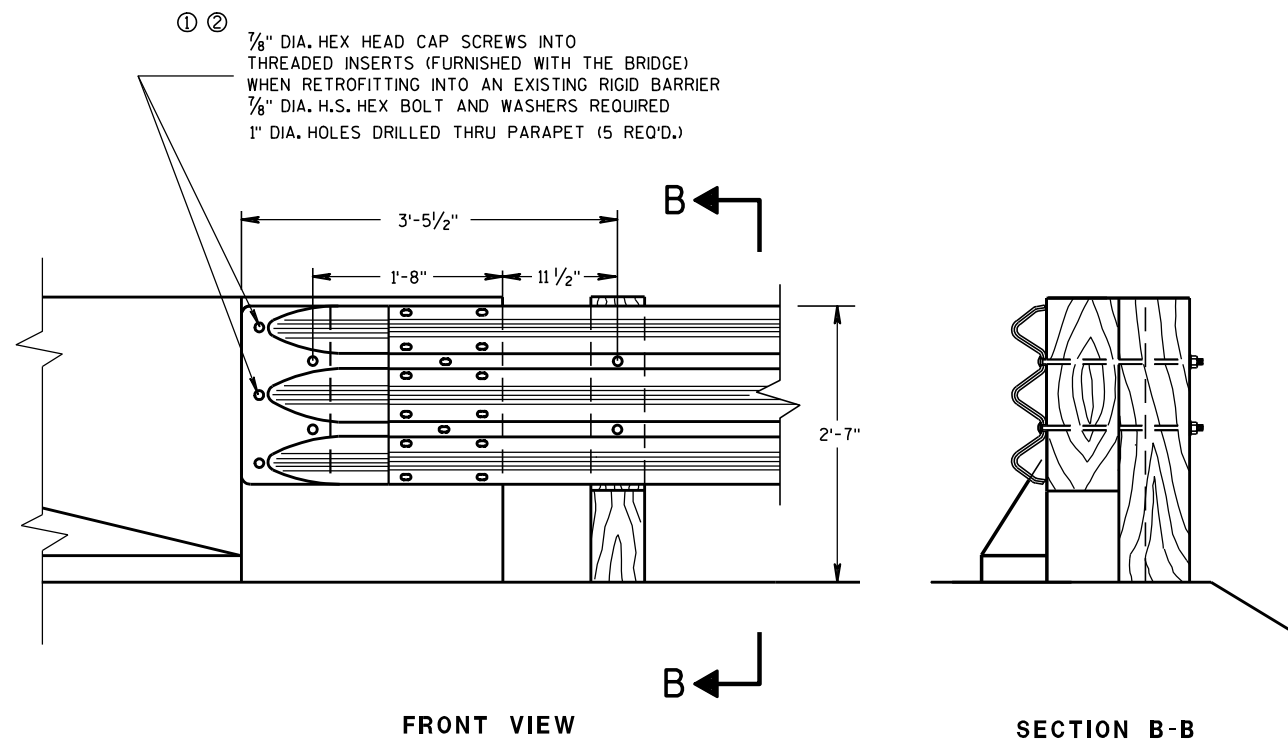
STATE OF WISCONSIN
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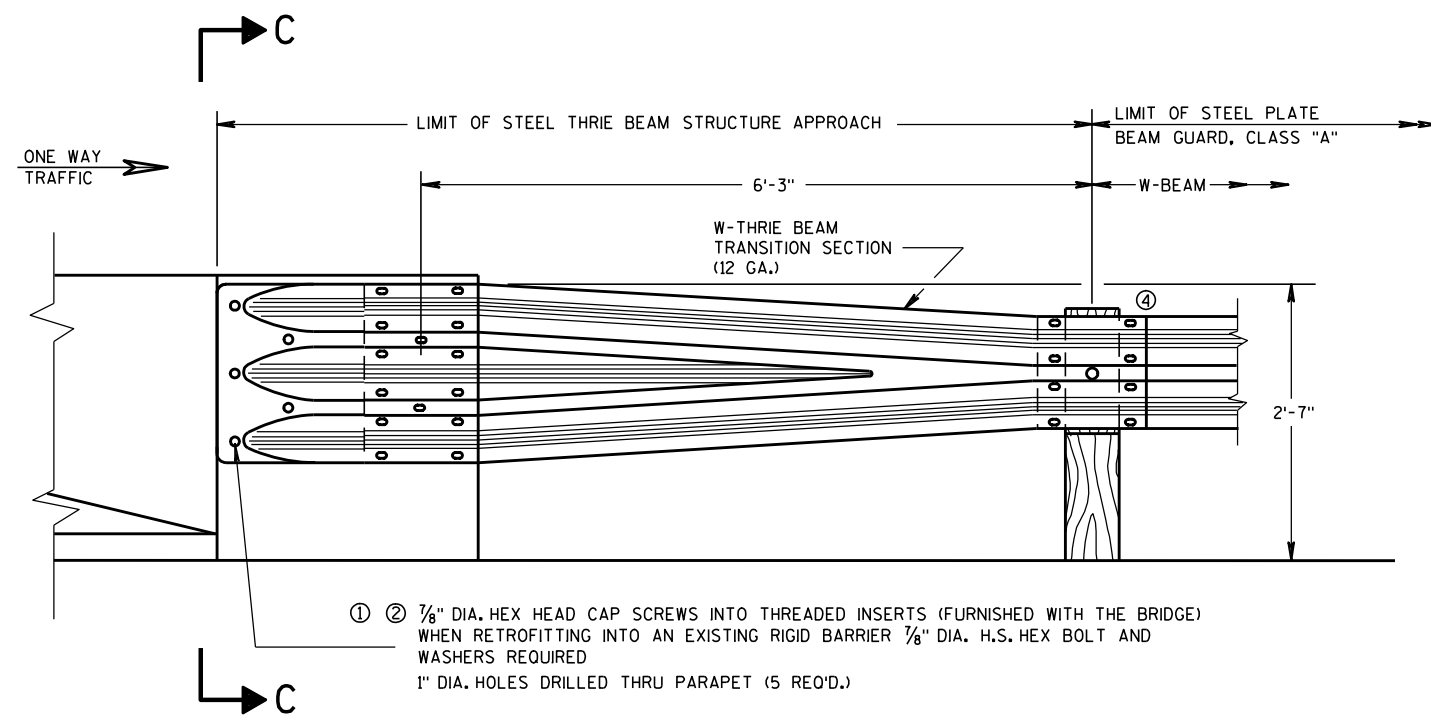
8/31/2012
DATE

FHWA

/s/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



**THRIE BEAM CONNECTION TO BRIDGE
PARAPET WITH SQUARE ENDS**



**W BEAM TRANSITION AND CONNECTION TO
BRIDGE PARAPETS WITH SQUARE ENDS
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)**

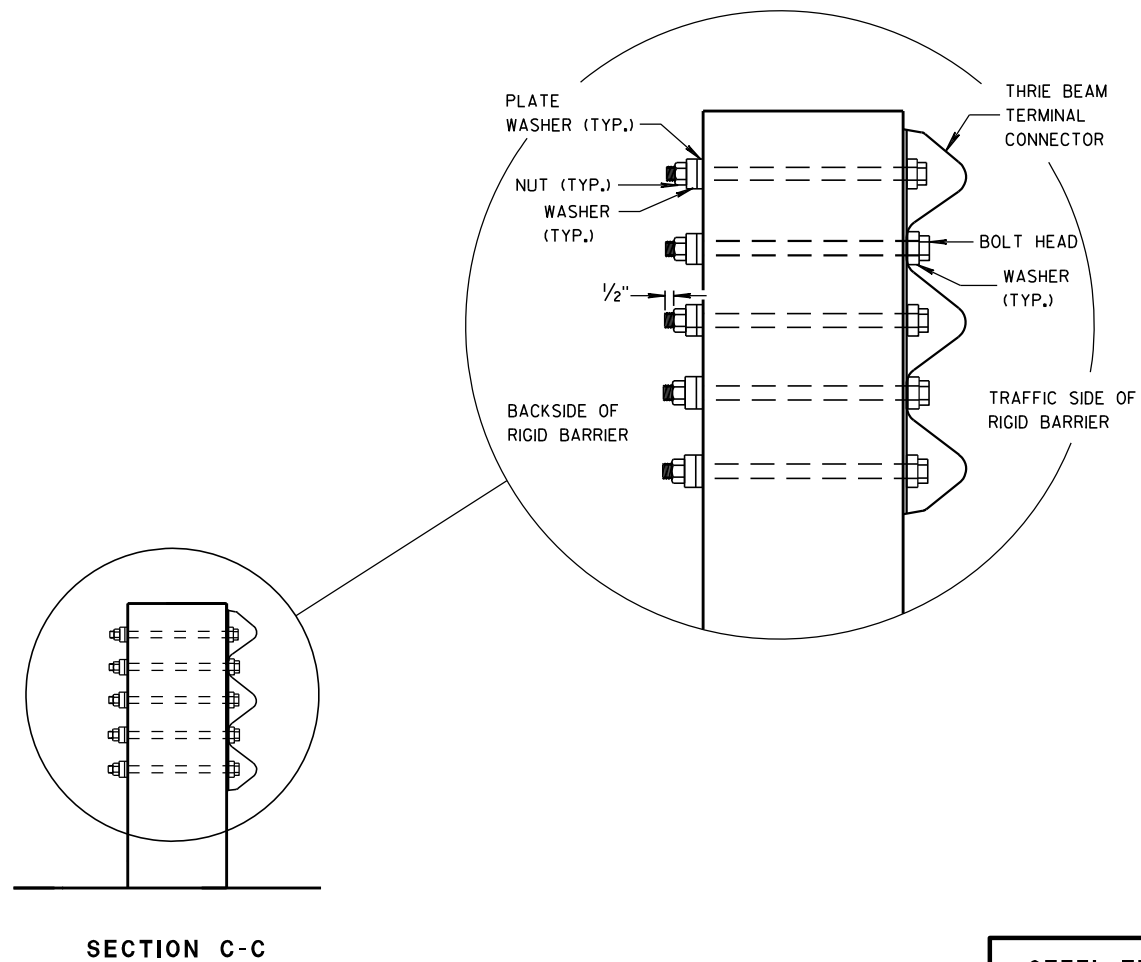
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A325, A449 AND GALVANIZED PER STANDARD SPECIFICATIONS 614.

- ① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM TERMINAL CONNECTOR. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ③ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".
- ④ W6 X 9 OR W6 X 8.5 STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POST WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS.

DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATIONS.



STEEL THRIE BEAM STRUCTURE APPROACH, CONNECTION TO SQUARE END PARAPETS

STATE OF WISCONSIN
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APPROVED

8/31/2012
DATE

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/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

BILL OF MATERIALS

NOTE NO.	QTY.	DESCRIPTION
①	4	WOOD BREAKAWAY TERMINAL POST: 5 1/2" X 7 1/2" X 3'-9"
②	**	STEEL TUBE: OPTION 1 - QUANTITY OF 4 TS 8" X 6" X 0.188", 4'-6" LONG OR OPTION 2 - QUANTITY OF 2 TS 8" X 6" X 0.188", 6'-0" AND 2 TS 8" X 6" X 0.188", 4'-6" LONG
③	2	SOIL PLATE: 2'-0" X 1'-6" X 1/4" **
④	4	WOOD BREAKAWAY CRT POST: 6" X 8" X 6'-0"
⑤	6	WOOD OFFSET BLOCKS: 6' X 8" X 1'-2"
⑥	1	PIPE SLEEVE: 2" X 5 1/2" STANDARD PIPE
⑦	1	BEARING PLATE
⑧	1	BCT CABLE ASSEMBLY
⑨	1	CABLE ANCHOR BOX
⑩	1	STRUT & YOKE
⑪	1	STEEL PLATE BEAM, END PANEL 12 GA, 13'-6 1/2" LONG FOR SKT-350, ET-2000 AND ET-2000 PLUS
⑫	3	STEEL PLATE BEAM: 12 GA, 13'-6 1/2"
⑬	1	ET-2000/ET-2000 PLUS GUARDRAIL EXTRUDER OR SKT-350 IMPACT HEAD: AS FURNISHED BY MANUFACTURER
⑭	1	REFLECTIVE SHEETING TYPE H: 18" X 18"
⑮	1	E.A.T. MARKER POST

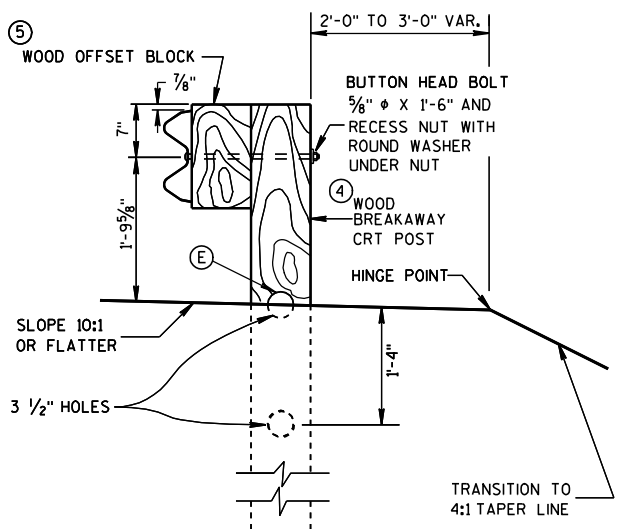
GENERAL NOTES

FOLLOW MANUFACTURE'S BOLTING RECOMMENDATIONS. IF NONE ARE AVAILABLE, INSTALL 5/8" ϕ X 1'-6" BUTTON HEAD BOLTS AT ALL POSTS EXCEPT FOR POST 1.

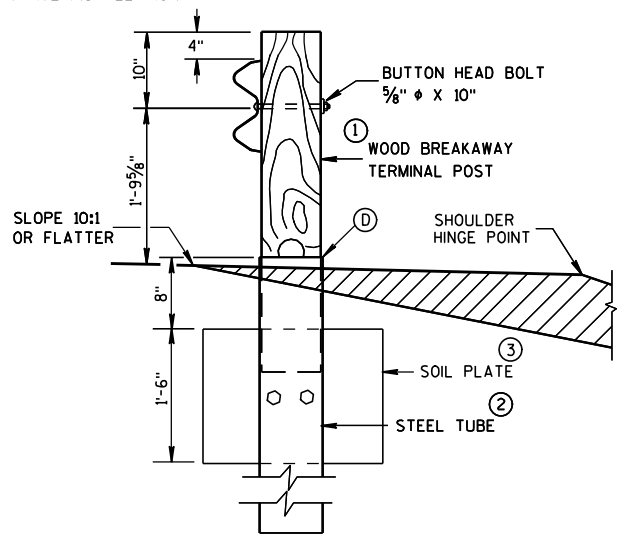
- (A) THE SLOPE IN THE AREA BOUNDED BY THE EXTENDED VEHICLE RUNOUT PATH (EVRP), THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) THE 13 SLOT FIRST RAIL PANEL MAY BE USED IN LIEU OF THE 3 SLOT RAIL PANEL ON SKT-350 ONLY.
- (D) THE TOP OF THE STEEL TUBE ON POSTS 1 THROUGH 4 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST 5 THROUGH 8 SHALL BE 3/4" ABOVE THE FINISHED GROUND LINE.
- (F) SHEETING IS ATTACHED TO 0.040 ALUMINUM SHEET AND ATTACHED TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER OF E.A.T. STEEL POSTS SHALL NOT BE ALLOWED FOR USE WITH ENERGY ABSORBING TERMINALS.
- DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

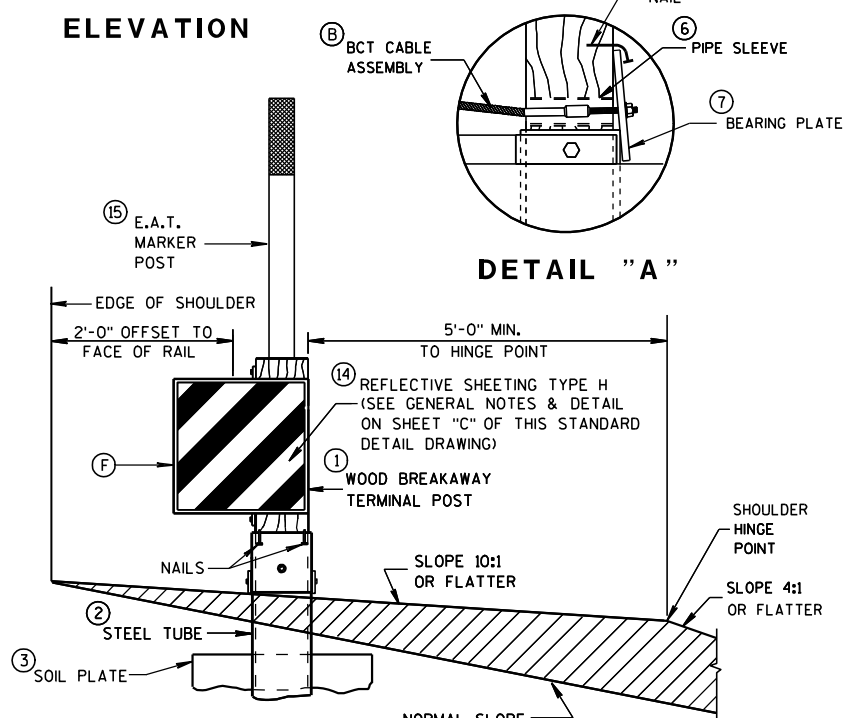
** SDD SHOWS 4 - 54 INCH STEEL TUBES WITH SOIL PLATES INSTALLED ON POST 1 AND POST 2. POST 3 AND 4 DO NOT NEED SOIL PLATES. AN ALTERNATIVE INSTALLATION WOULD CONSIST OF 2 - 72 INCH STEEL TUBES ON POST 1 AND POST 2 AND 54 INCH TUBES ON POSTS 3 AND 4. THE ALTERNATIVE INSTALLATION DOES NOT REQUIRE SOIL PLATES.



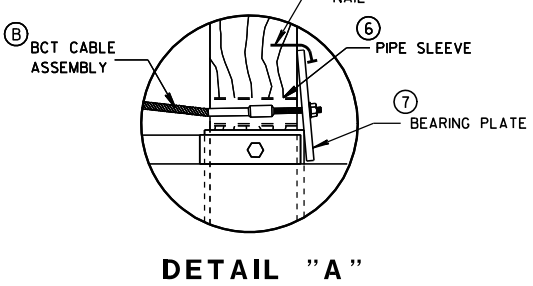
SECTION C-C
TYPICAL AT POST NOS. 6, 8



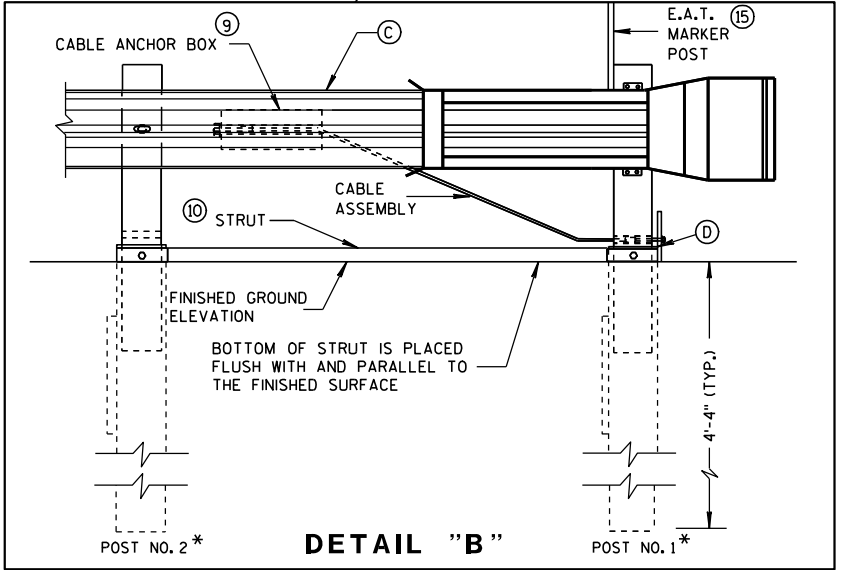
SECTION B-B
TYPICAL AT POST NO. 2*



SECTION A-A
TYPICAL AT POST NO. 1*



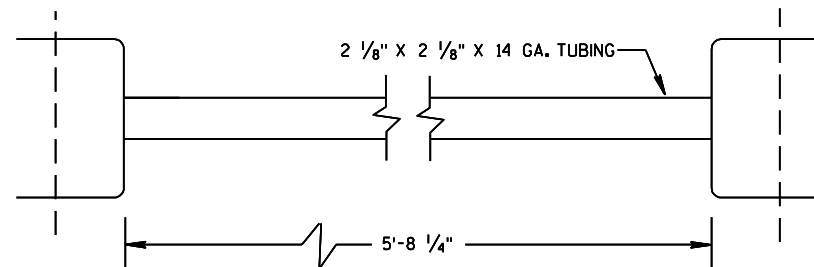
DETAIL "A"



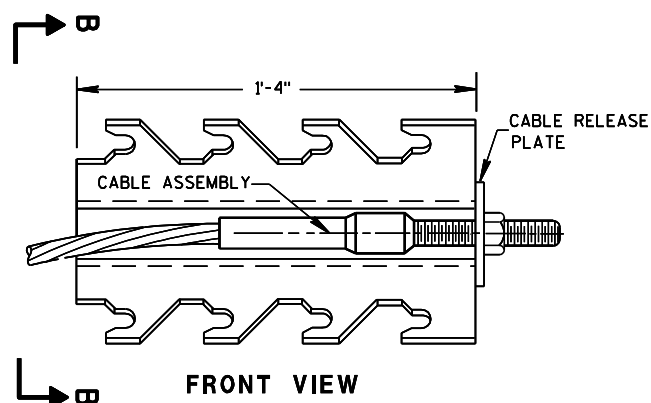
DETAIL "B"

STEEL PLATE BEAM GUARD
ENERGY ABSORBING TERMINAL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

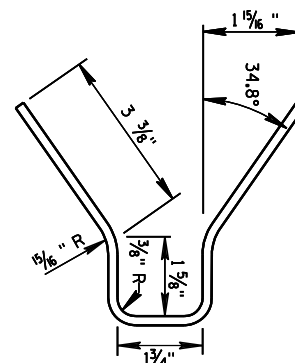


⑩ STRUT DETAIL (SKT-350)

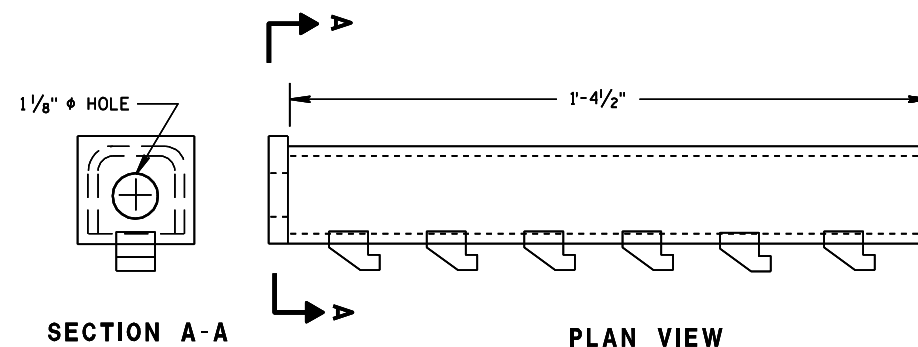


⑨ CABLE ANCHOR BOX (SKT-350)

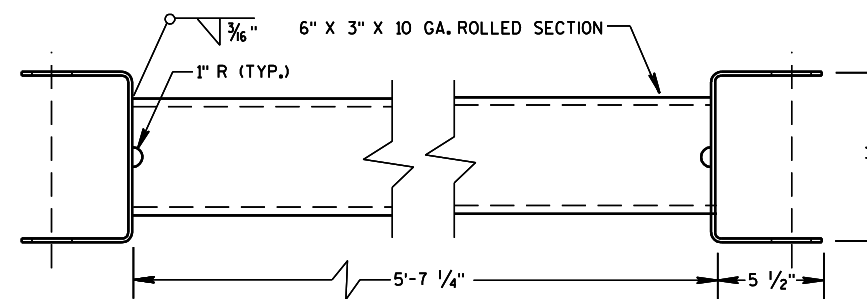
(SKT-350)



SECTION B-B

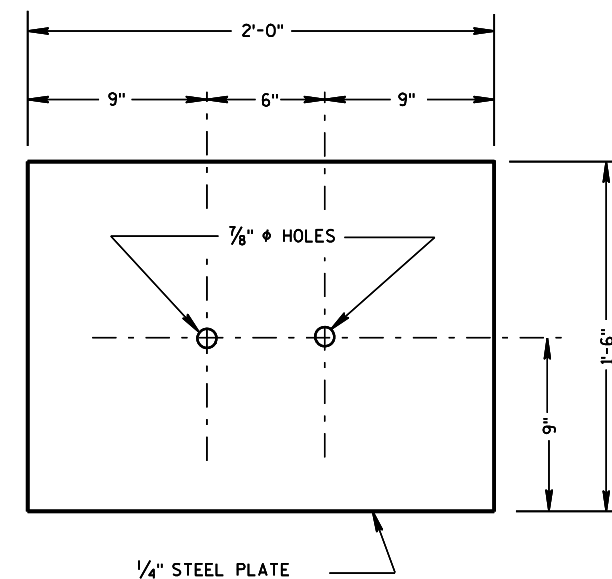


⑨ CABLE ANCHOR BOX (ET-2000/ET-2000 PLUS)

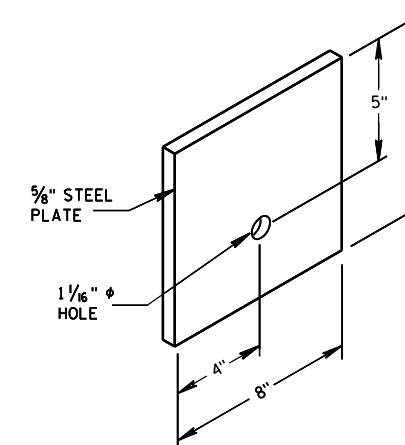


⑩ STRUT DETAIL (ET-2000/ET-2000 PLUS)

(ET-2000/ET-2000 PLUS)



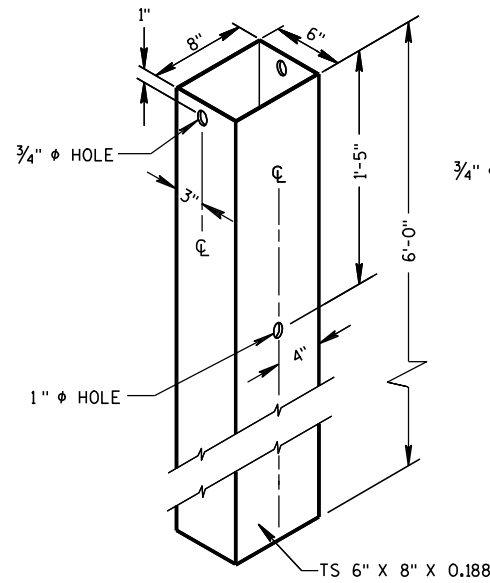
③ SOIL PLATE
(SKT-350, ET-2000/ET-2000 PLUS)



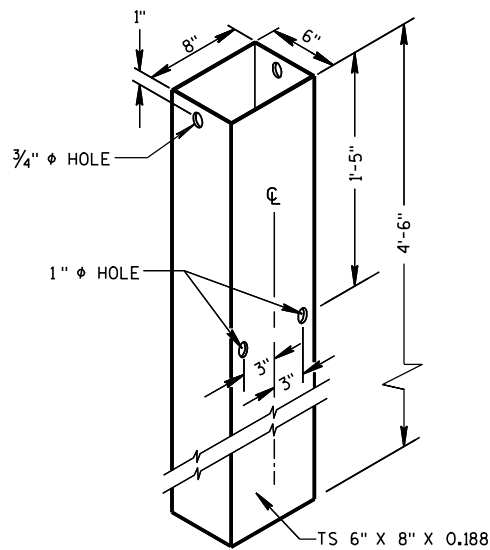
⑦ STEEL BEARING PLATE
(SKT-350, ET-2000/ET-2000 PLUS)

STEEL PLATE BEAM GUARD
ENERGY ABSORBING TERMINAL

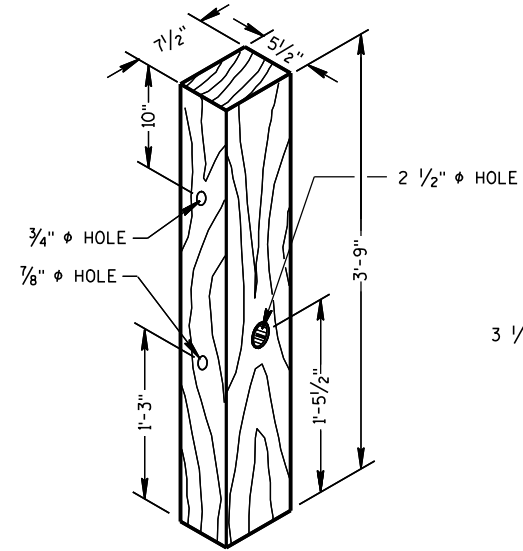
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



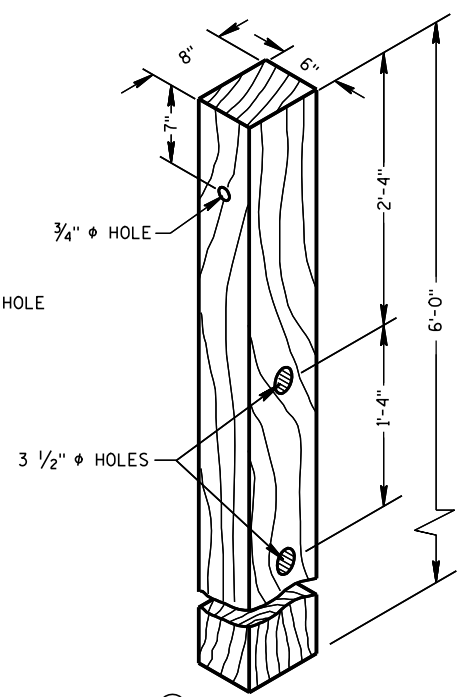
② **72" STEEL TUBE**
(POSTS NO. 1-4)



② **54" STEEL TUBE**
(POSTS NO. 1-4)

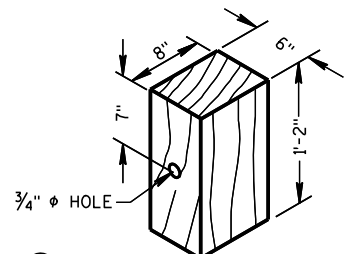


① **TERMINAL POST**
(POSTS NO. 1-4)

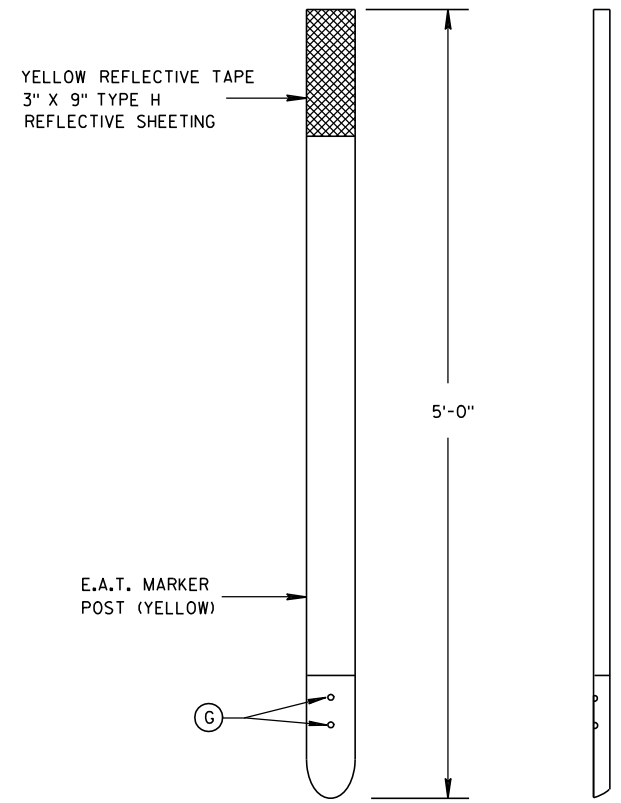


④ **CRT POST**
(POSTS NO'S 5-8)

WOOD BREAKAWAY POSTS



⑤ **WOOD OFFSET BLOCK**
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2



FRONT VIEW SIDE VIEW
⑮ **E.A.T. MARKER POST**

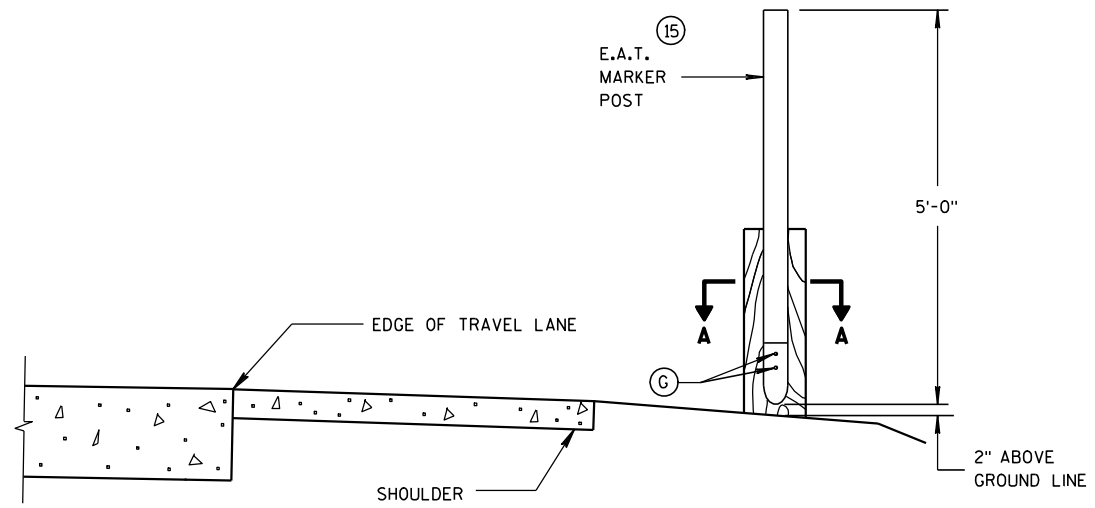
GENERAL NOTES

STEEL PLATE BEAM GUARD, ENERGY ABSORBING TERMINAL SHALL BE PAID FOR AT THE CONTRACT UNIT PRICE EACH, WHICH SHALL INCLUDE HARDWARE, STEEL PLATE BEAM GUARD, POSTS, REFLECTIVE SHEETING AND INSTALLATION AS SHOWN.

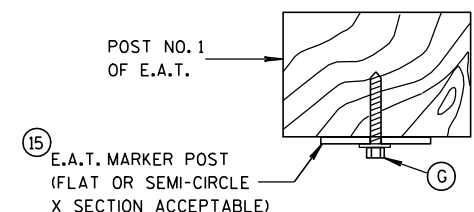
WHEN ROCK IS ENCOUNTERED DURING EXCAVATION, A 12 INCH DIA. POST HOLE EXTENDING 20 INCHES DEEP INTO THE ROCK MAY BE USED IF APPROVED BY THE ENGINEER. GRANULAR MATERIAL SHALL BE PLACED IN THE BOTTOM OF THE HOLE APPROXIMATELY 2 1/2 INCHES DEEP TO PROVIDE DRAINAGE. THE SOIL TUBES SHALL BE FIELD CUT TO LENGTH, PLACED IN THE HOLE AND BACKFILLED WITH ADEQUATELY COMPACTED MATERIAL EXCAVATED FROM THE HOLE.

SEE APPROVED PRODUCTS LIST FOR ACCEPTABLE E. A. T. MARKER POST.

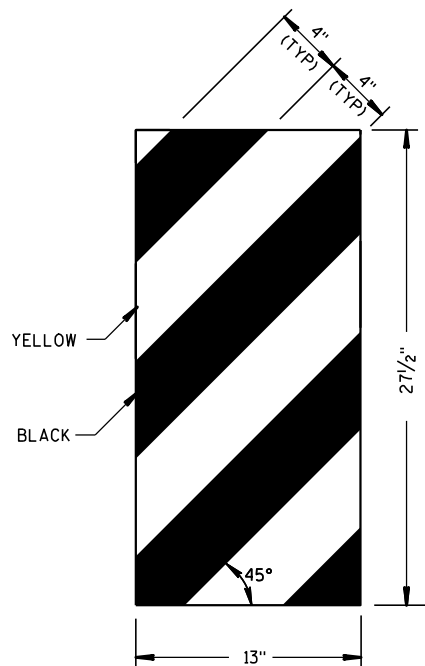
⑮ 1/2" DIA. X 3" LAG BOLT WITH WASHER.



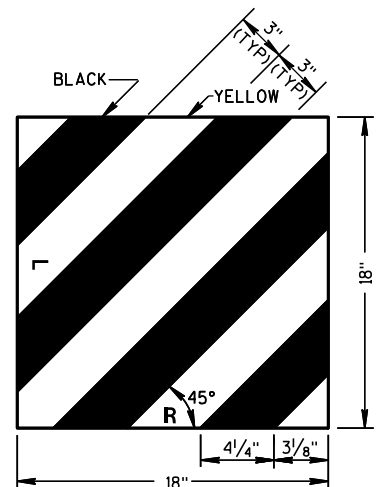
TYPICAL INSTALLATION OF E.A.T. MARKER POST BACKSIDE OF POST NO. 1
(E.A.T. AND RAIL REMOVED FOR CLARITY)



SECTION A-A



ET-2000 PLUS ONLY



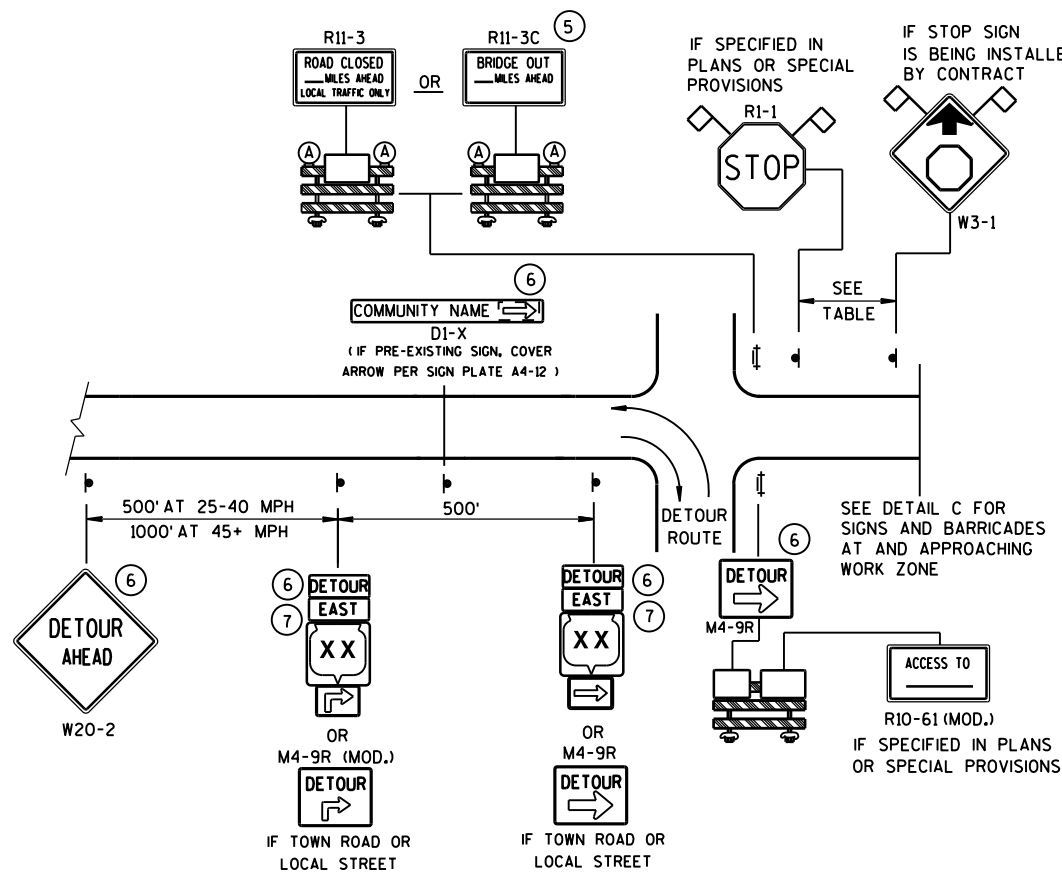
ET-2000 AND SKT-350

⑭ **REFLECTIVE SHEETING DETAILS**

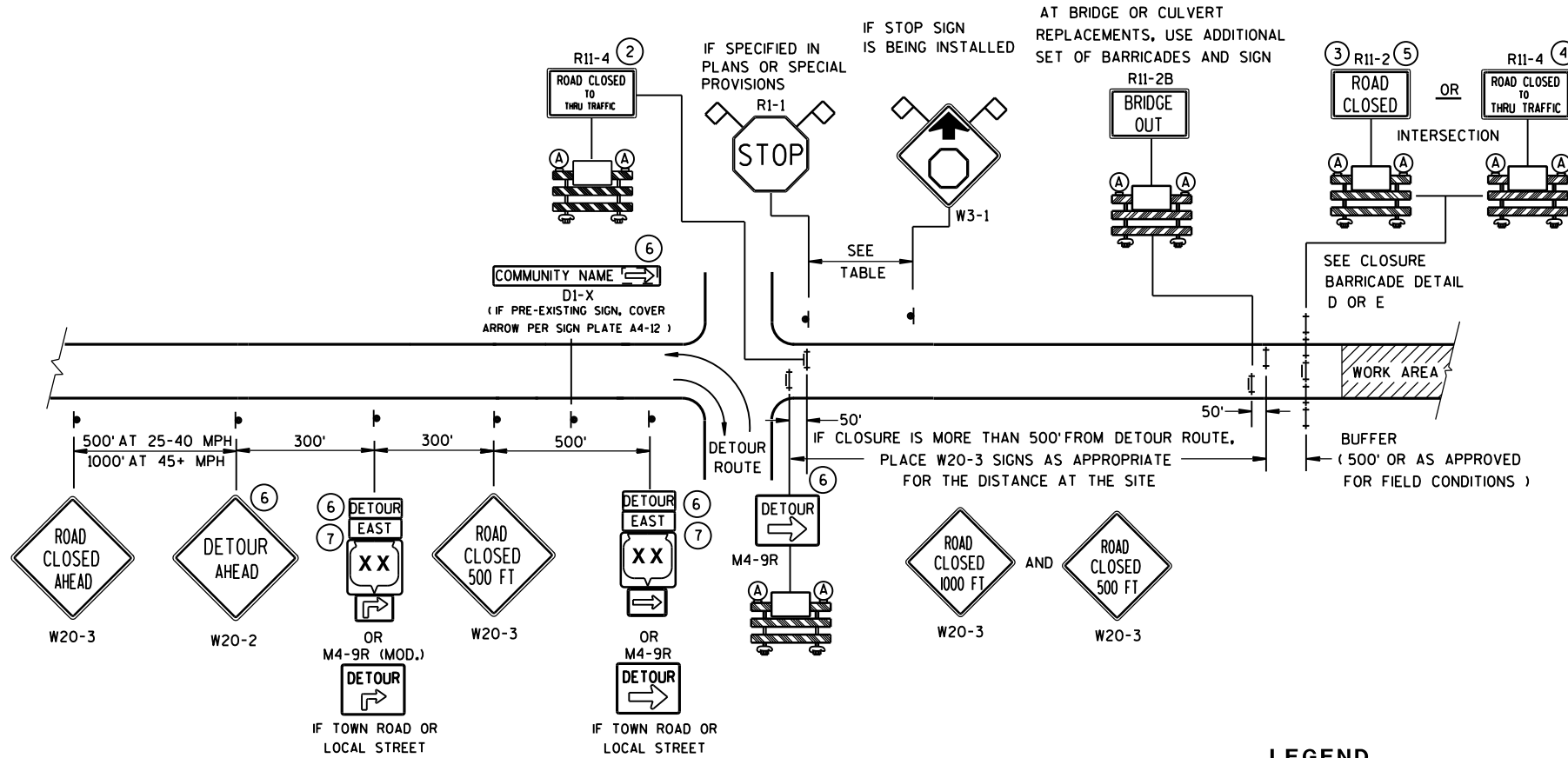
**STEEL PLATE BEAM GUARD
ENERGY ABSORBING TERMINAL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 4-12-10
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)

LEGEND

- SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)

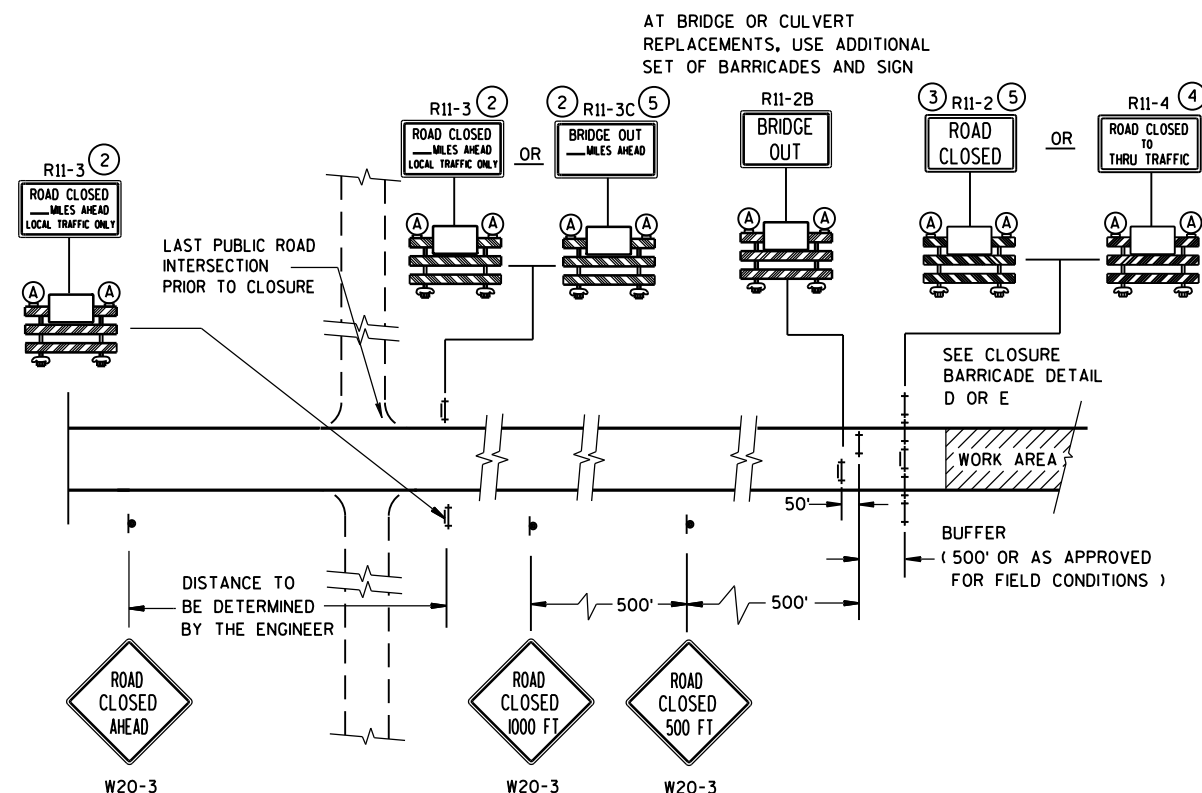
WORK AREA

DETOUR EAST M4-8 M3-X
XX OR COUNTY XX OR XX
M1-4 M1-5A M1-6

M05-1 OR M06-1

FLAGS, 16" X 16" MIN., (ORANGE)

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750



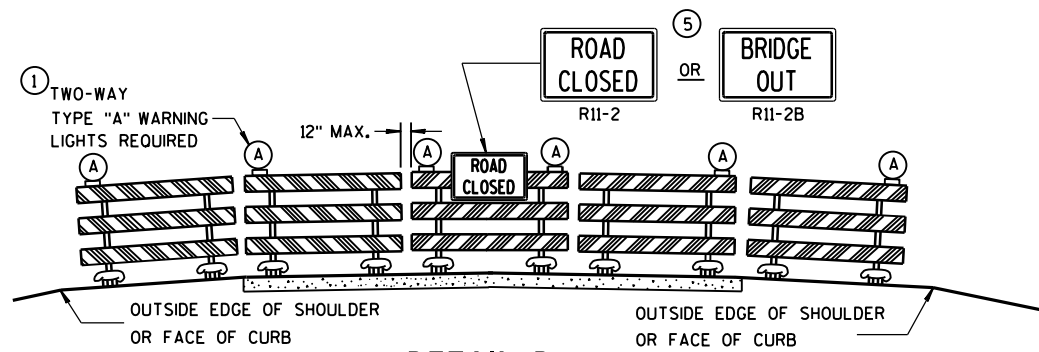
DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

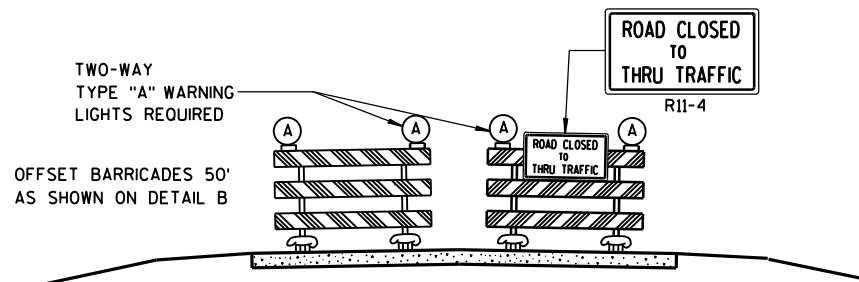
BARRICADES AND SIGNS
FOR
MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

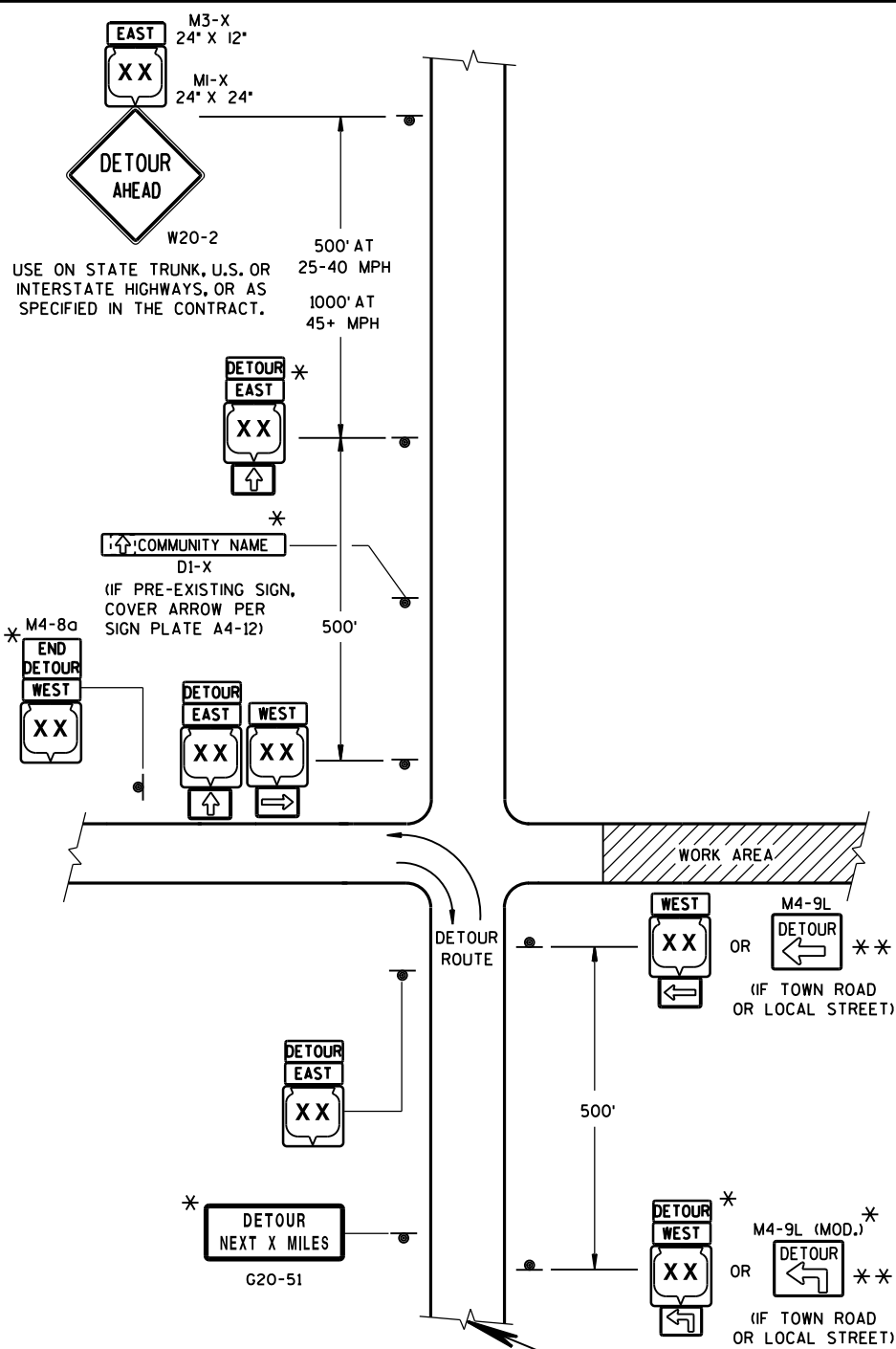
- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS
FOR
MAINLINE CLOSURES**

**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



LEGEND

- SIGN ON PERMANENT SUPPORT
- WORK AREA
- M4-8
- M3-X
- MI-4
- MI-5A
- MI-6
- M05-1
- M06-1
- M06-1

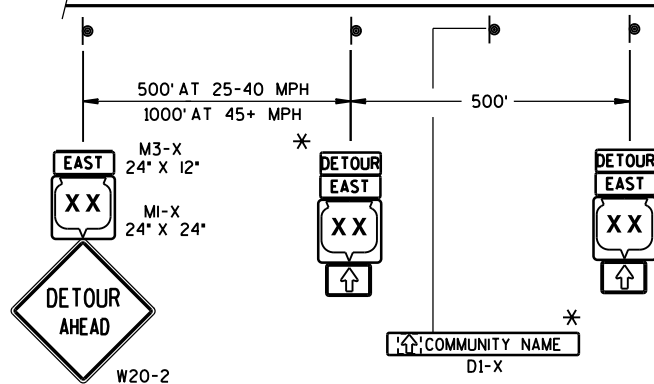
SEE SPECIFIC PROJECT DETOUR
SIGNING DETAIL SHEETS AND
DETAIL A OR B ON SDD 15C2-SHEET "a"

THIS DRAWING PROVIDES GENERAL GUIDANCE
ON TYPICAL DETOUR SIGN LAYOUT AND SPACING.
SEE PROJECT DETOUR SIGNING SHEETS FOR
SPECIFIC DETAILS FOR EACH PROJECT.

MATCH POINT

DETAIL F
DETOUR SIGNING

USE ON STATE TRUNK, U.S. OR
INTERSTATE HIGHWAYS, OR AS
SPECIFIED IN THE CONTRACT.



GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD
CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION
OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT
DETOUR SIGNING DETAIL SHEETS, MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT
WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL
REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE
REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON
PORTABLE SUPPORTS.

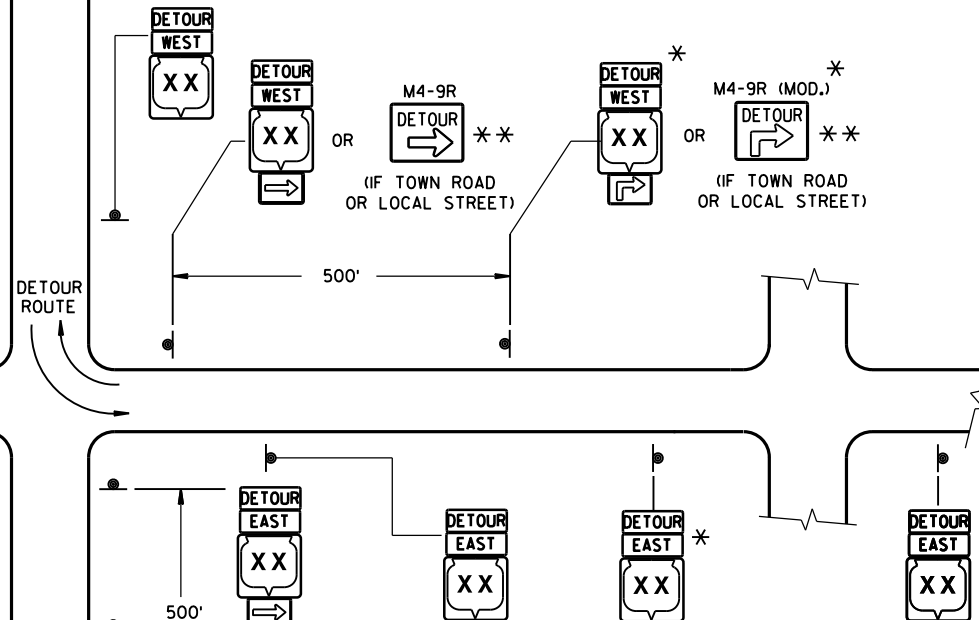
"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-9 SHALL BE 30" X 24".
- M4-8a SHALL BE 24" X 18".
- G20-51 SHALL BE 60" X 24".
- W20-2 SHALL BE 48" X 48".
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.

** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD
NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.

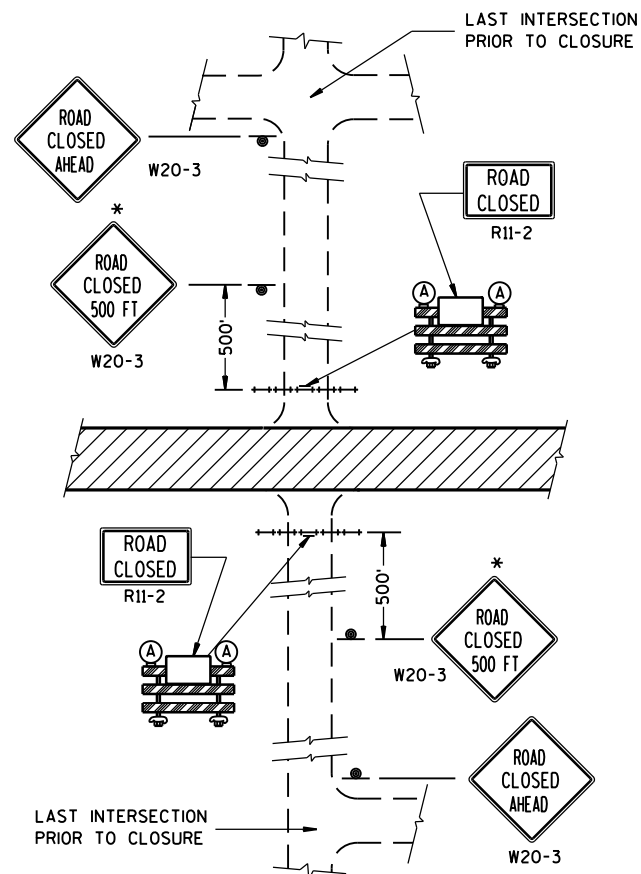


PLACE SIGNS BEYOND INTERSECTIONS WITH
STATE OR COUNTY TRUNK HIGHWAYS OR
AT 4 MILE MAXIMUM SPACING (4 BLOCKS IF
URBAN AREA.)

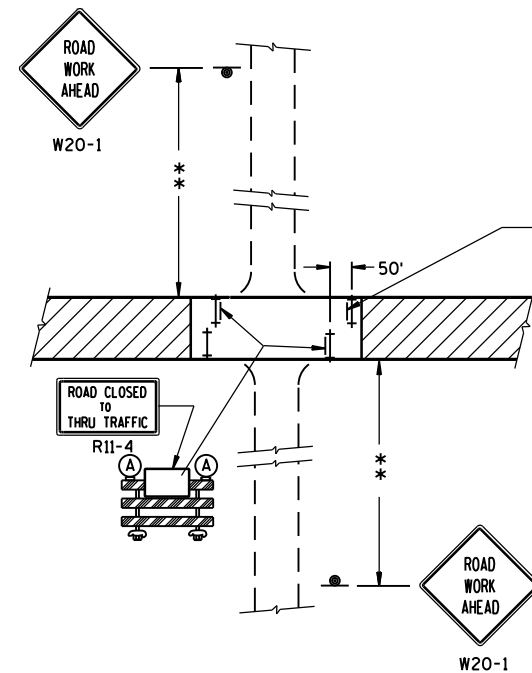
DETOUR SIGNING FOR
MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

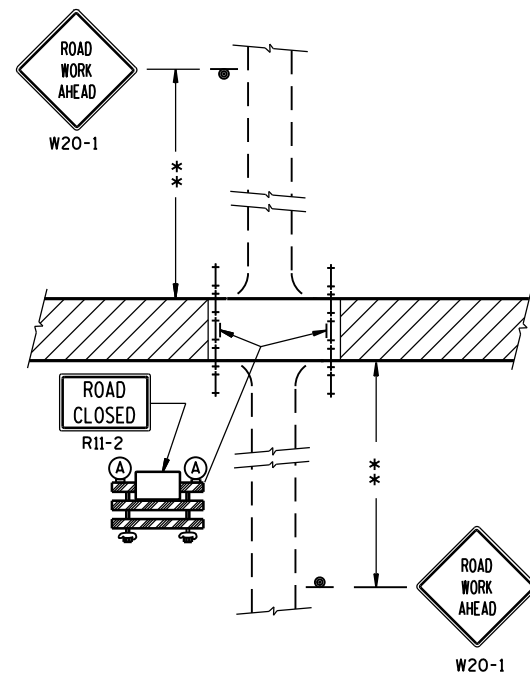
APPROVED
8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



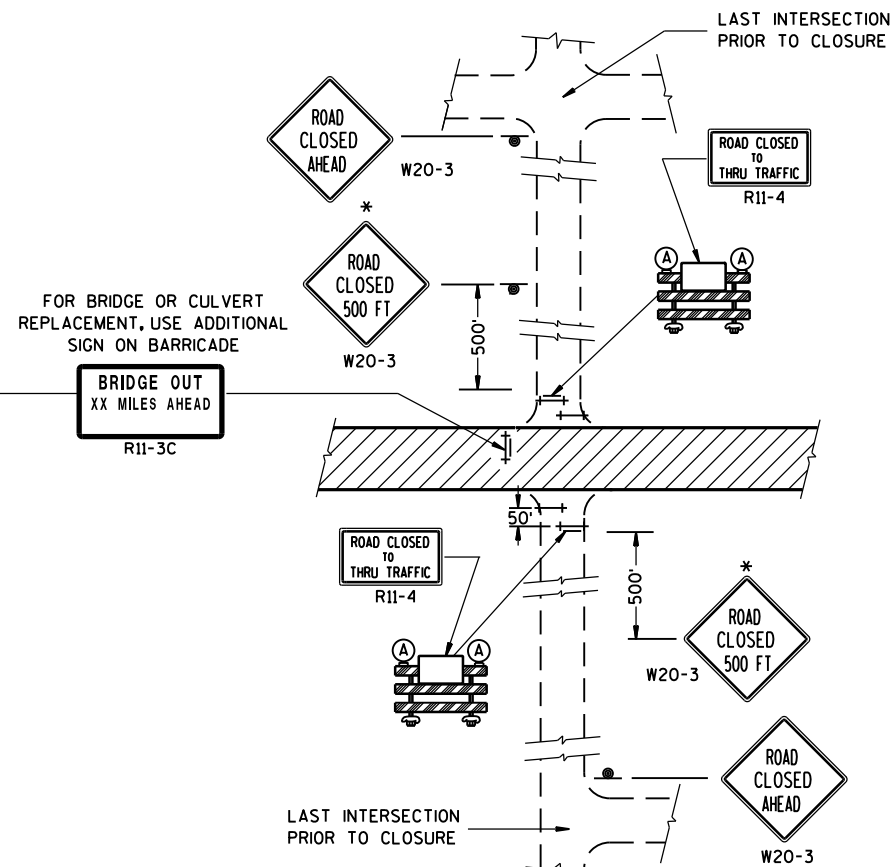
DETAIL 1
(NO ACCESS TO PROJECT)



DETAIL 3
(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS).



DETAIL 2
(PUBLIC CROSS-TRAFFIC MAINTAINED.
NO ACCESS TO PROJECT).



DETAIL 4
(CONTRACTOR, LOCAL BUSINESS AND
RESIDENT ACCESS TO PROJECT)

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3 AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

*OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FT. OR LESS FROM THE WORK ZONE.

**500' MAX. OR AT LAST INTERSECTION WHICHEVER IS CLOSER.

LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- (A) TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

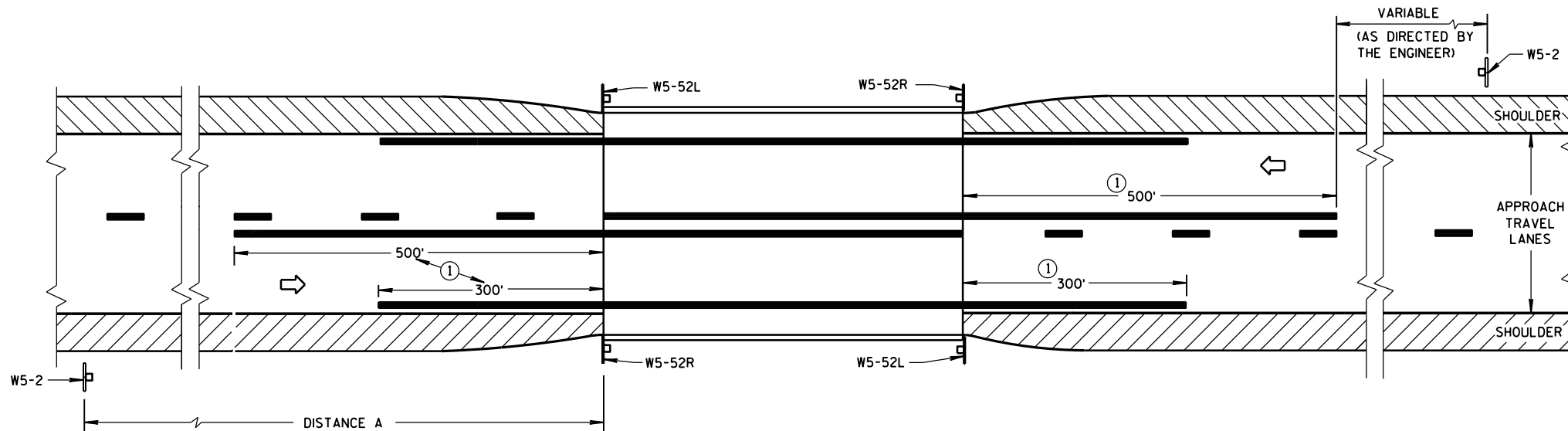
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

8/2013 /S/ Travis Feltes

DATE STATE TRAFFIC ENGINEER OF DESIGN

FHWA



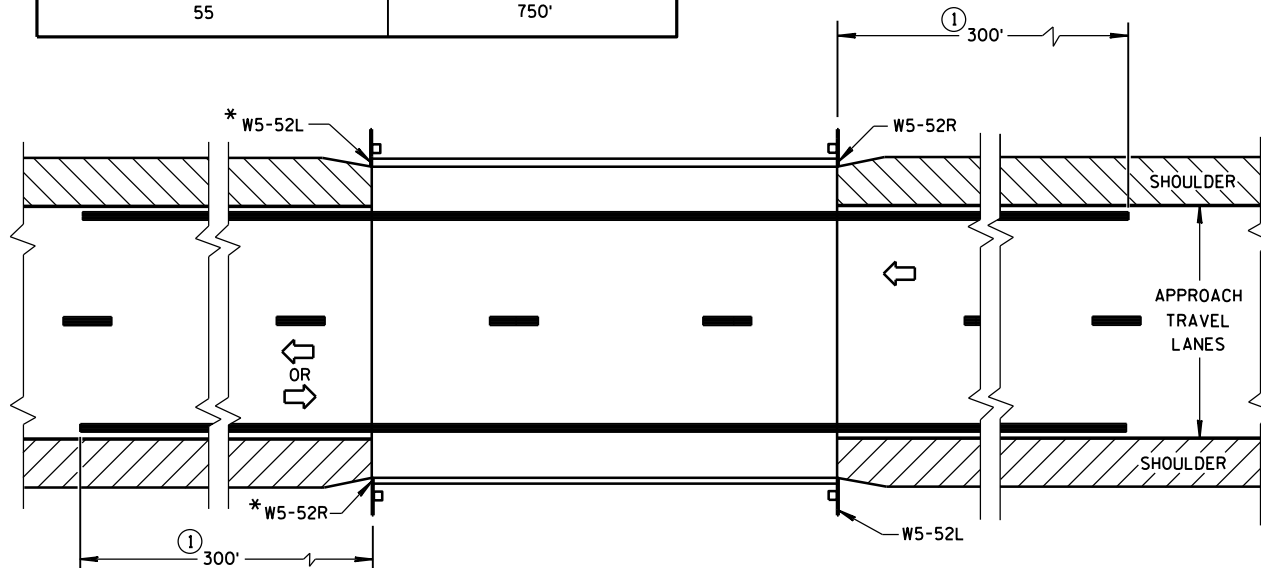
SITUATION 1

WARRANTING CRITERIA:

BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET

DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

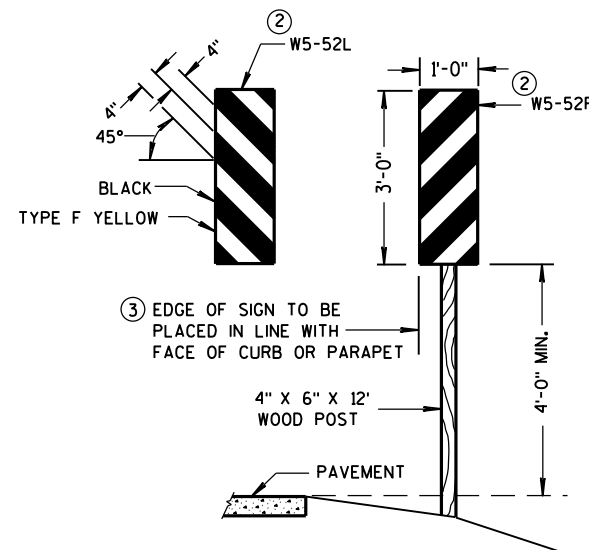


*OMIT ON ONE-WAY TRAVELLED WAYS

SITUATION 2

WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE IS LESS THAN 6 FEET WIDER (ON EACH SIDE) THAN APPROACH TRAVEL LANES.



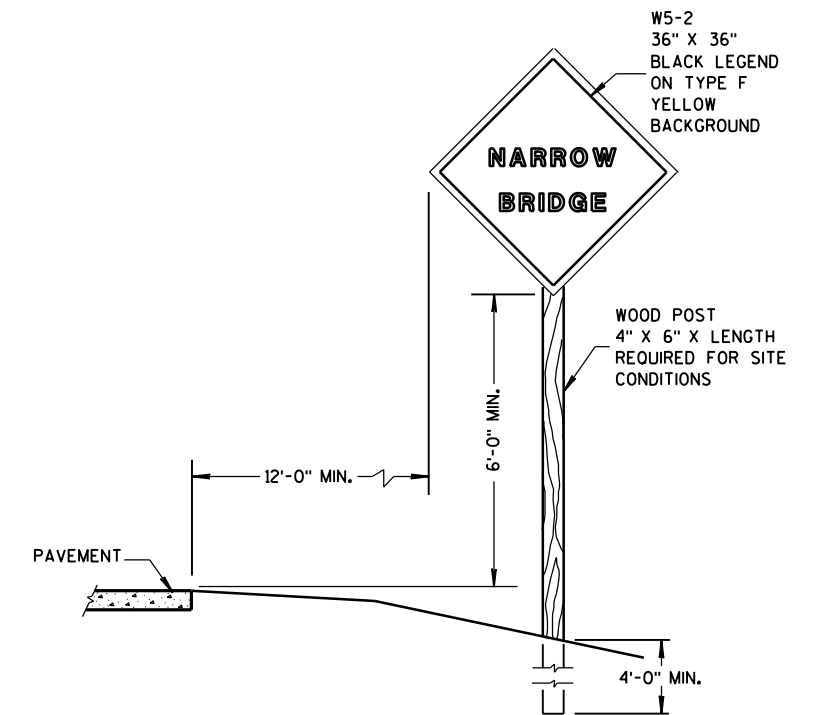
OBJECT MARKER PLACEMENT

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

PAVEMENT MARKING SHOWN ON THIS DRAWING IS NOT REQUIRED UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. WHEN SPECIFIED, PAVEMENT MARKING SHALL CONFORM TO THIS DRAWING AND OTHER CONTRACT REQUIREMENTS.

- ① MINIMUM DISTANCE UNLESS OTHERWISE SHOWN ON THE PLAN.
- ② FACE OF OBJECT MARKERS W5-52R, AND W5-52L SHALL BE COVERED WITH TYPE F REFLECTIVE SHEETING.
- ③ LOCATE OBJECT MARKER POST(S) BEHIND GUARDRAIL WHEN PRESENT.

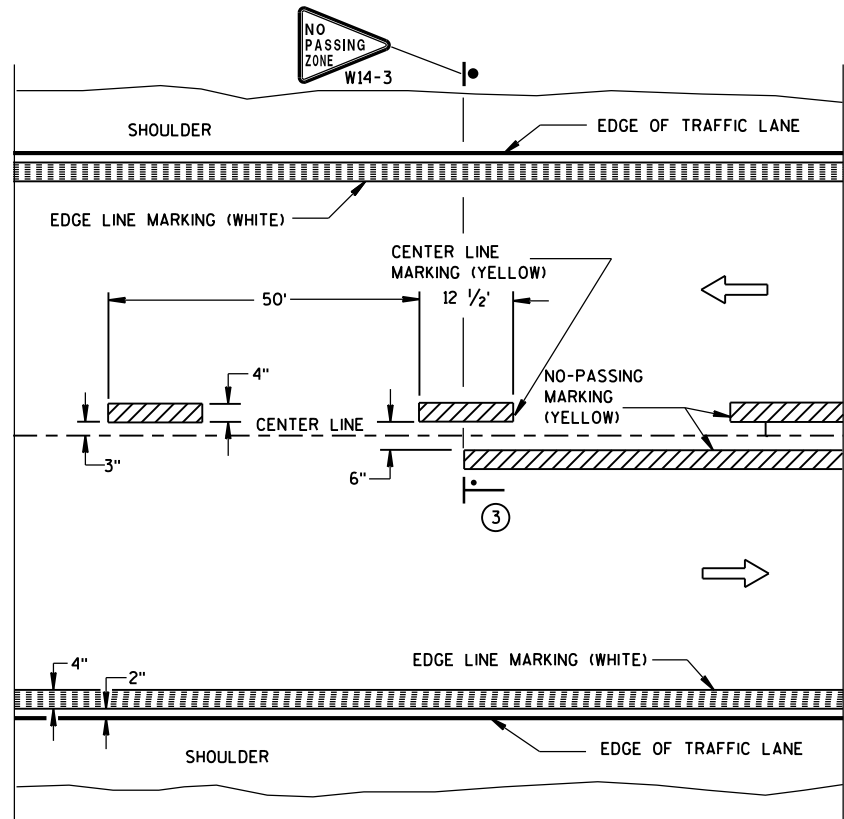


SIGN PLACEMENT

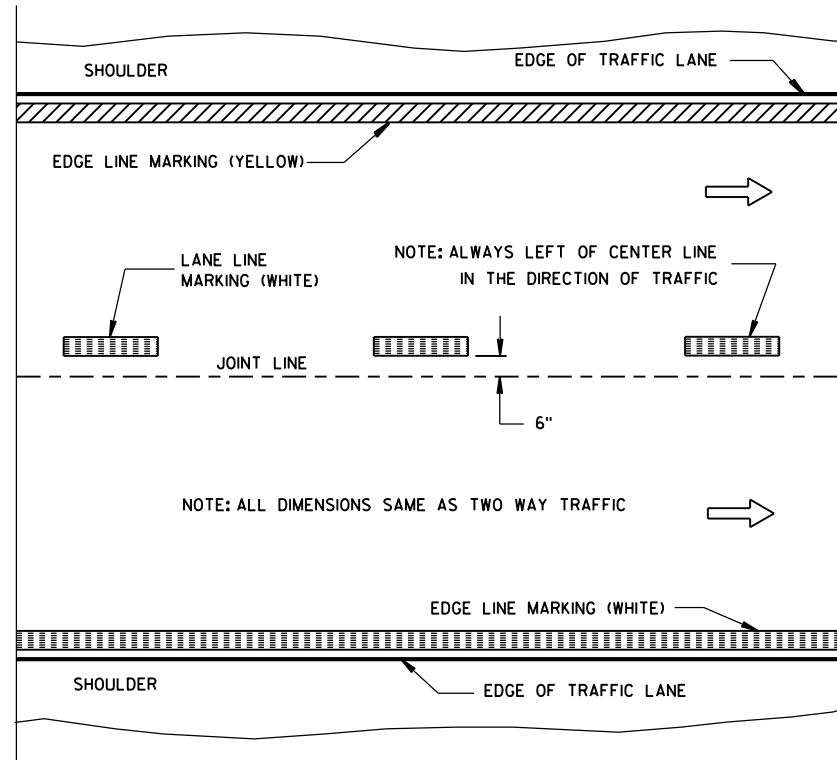
SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3-2014 DATE /S/ Travis Fettes
STATE TRAFFIC ENGINEER OF DESIGN
FHWA

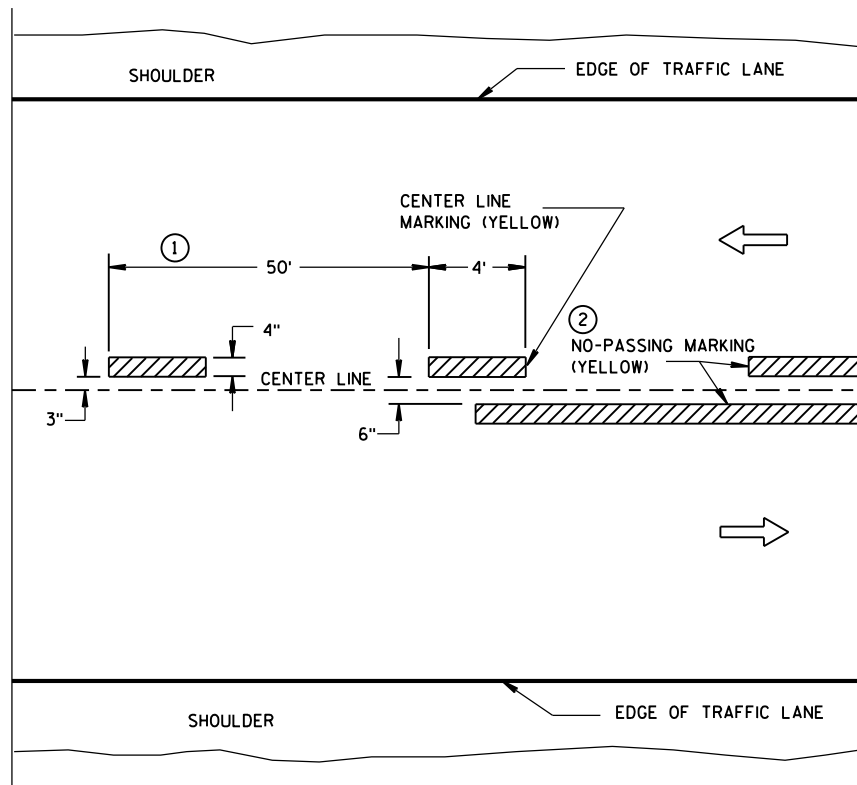


TWO WAY TRAFFIC

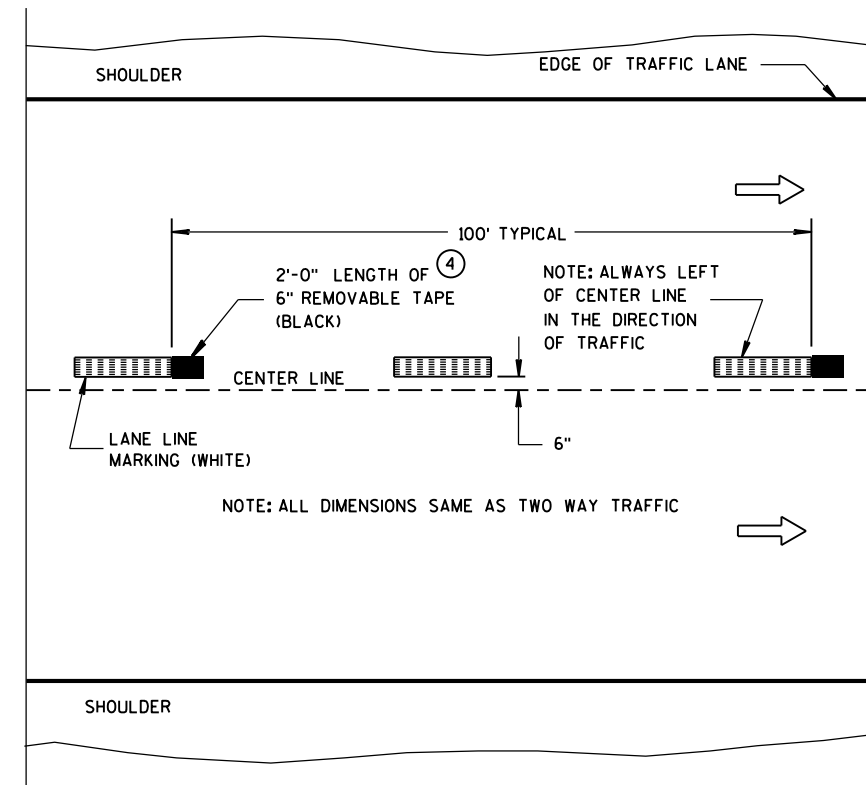


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

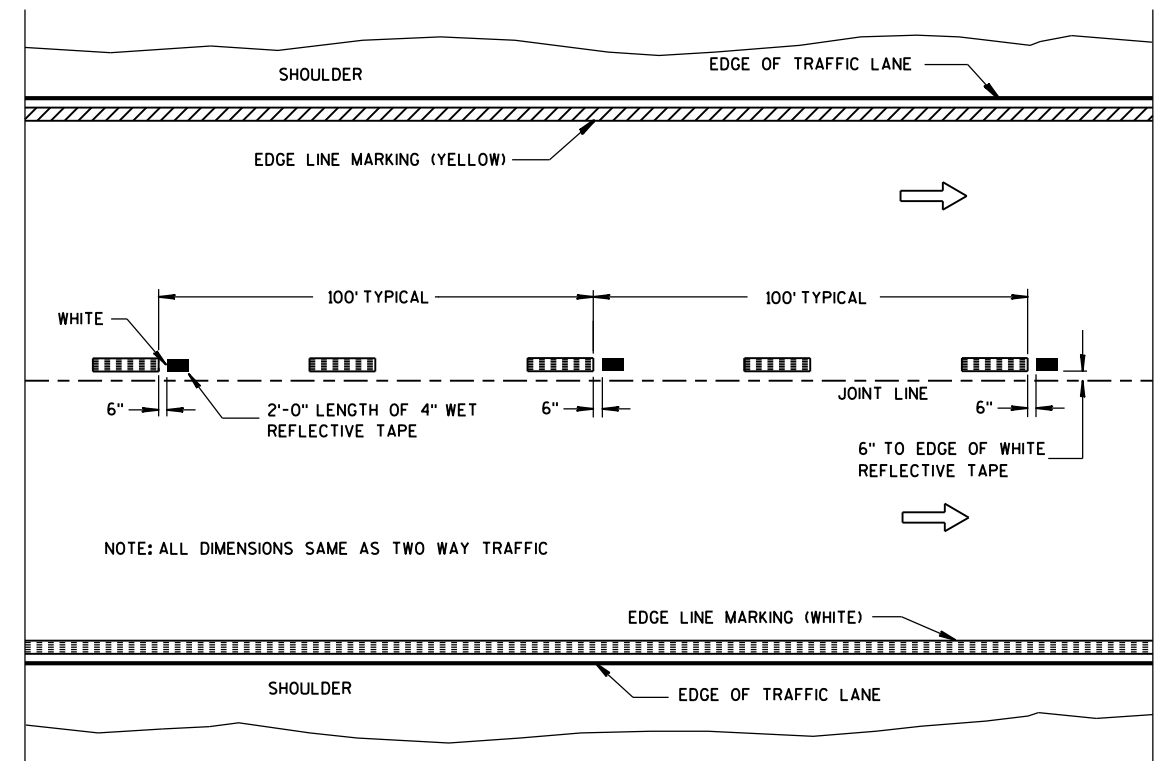
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- 1 HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- 2 NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- 3 NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- 4 CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

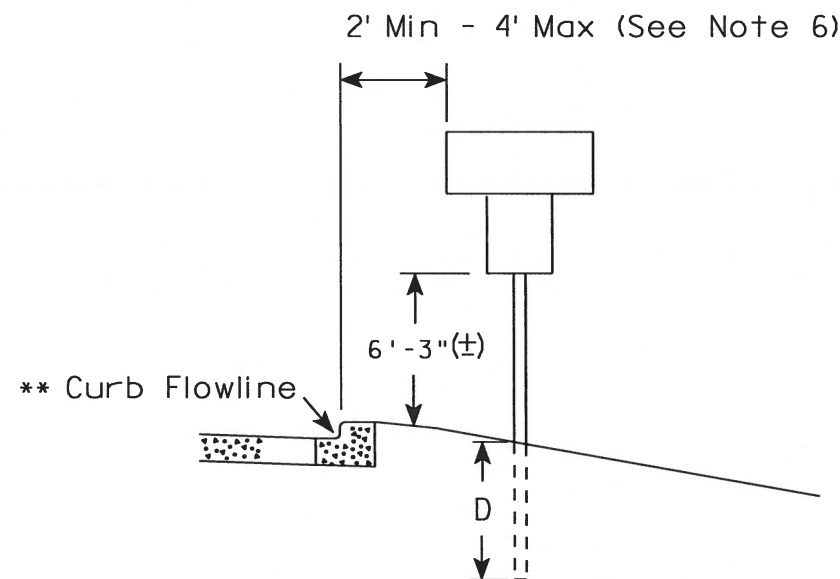
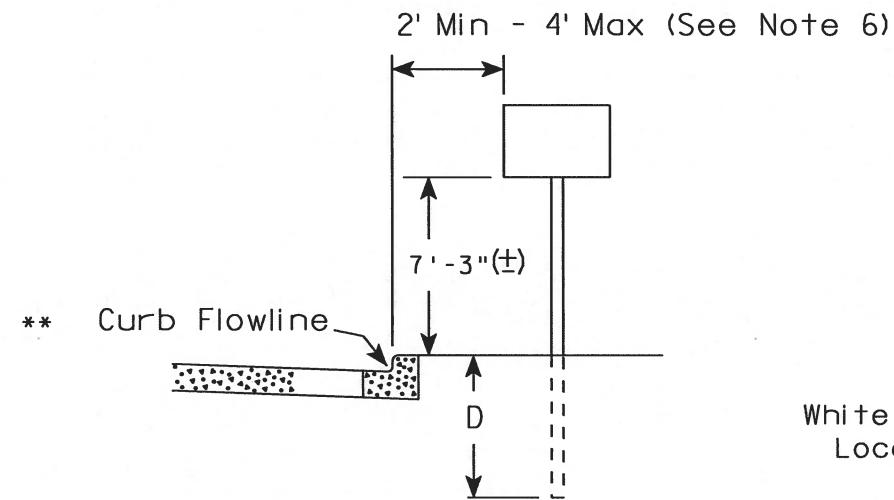
- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

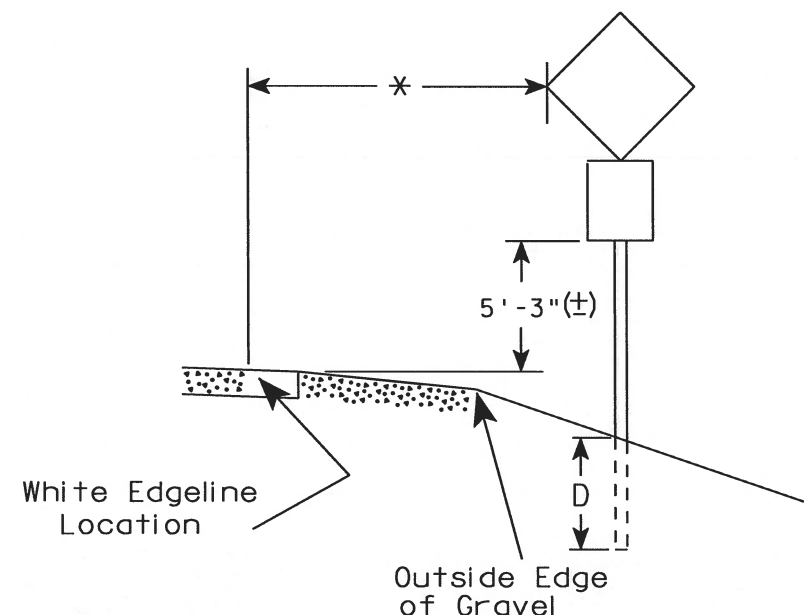
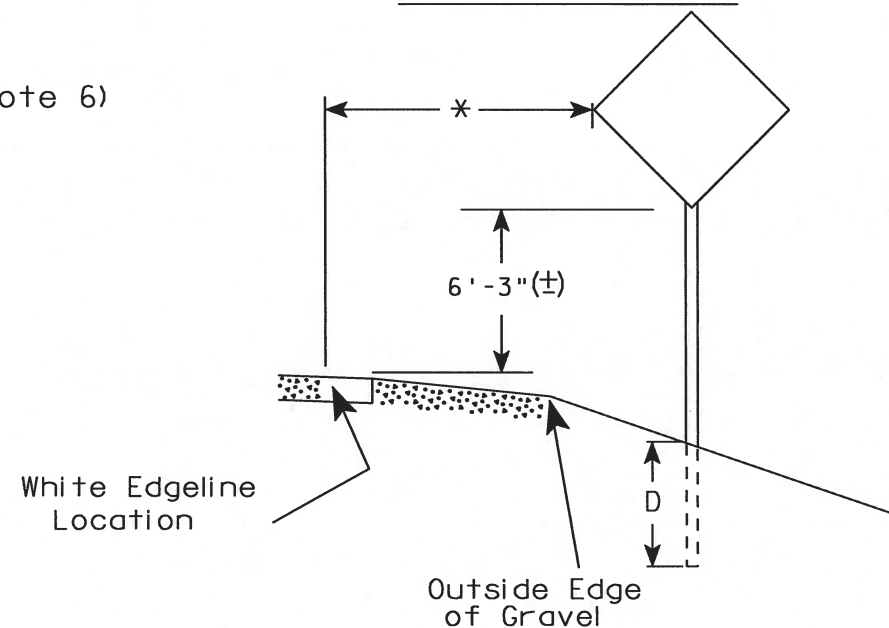
APPROVED
5-13-2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER
FHWA

URBAN AREA



** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

RURAL AREA (See Note 2)



* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

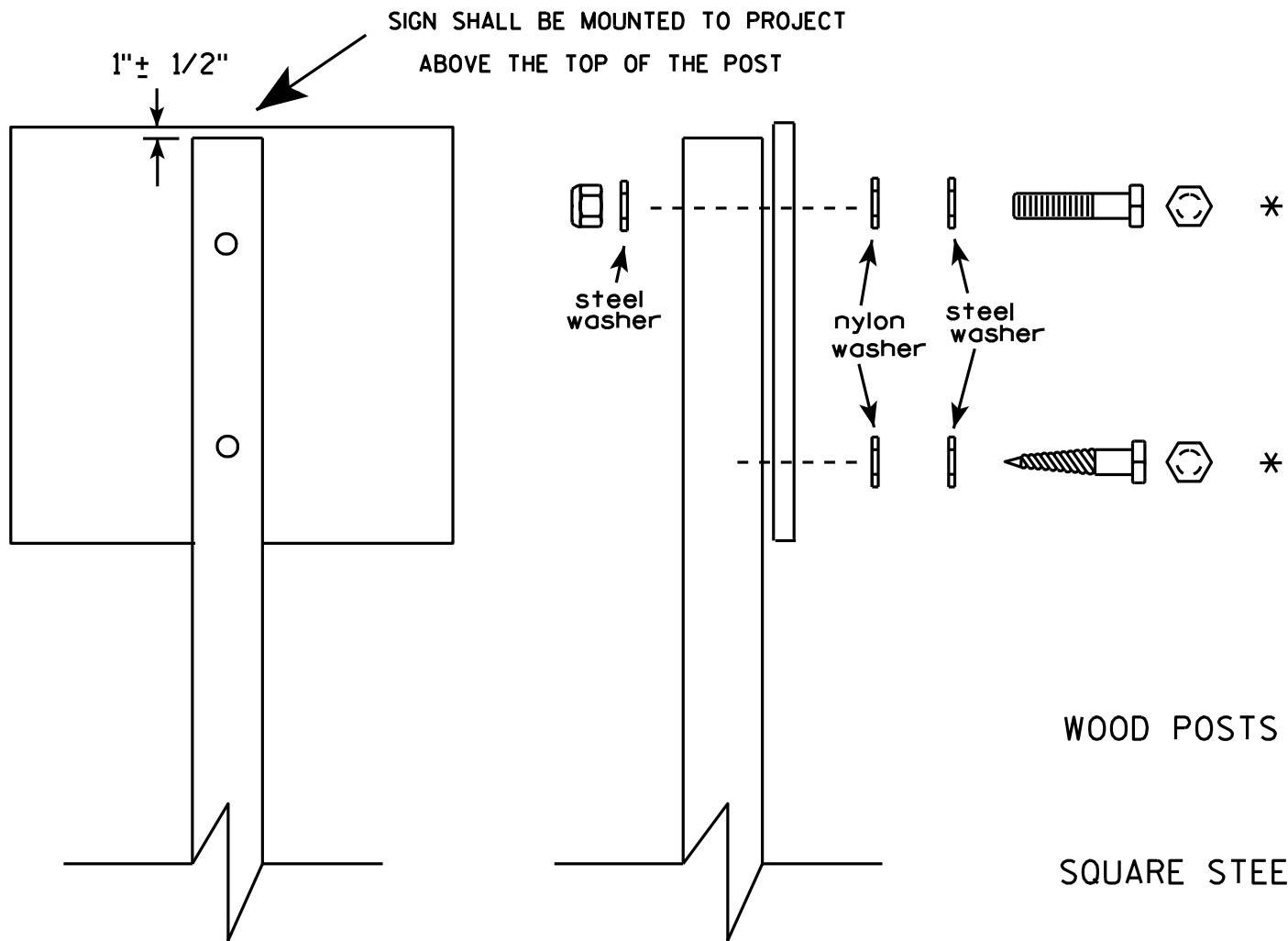
1. Signs wider than 4 feet, 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/12/14 PLATE NO. A4-3.19

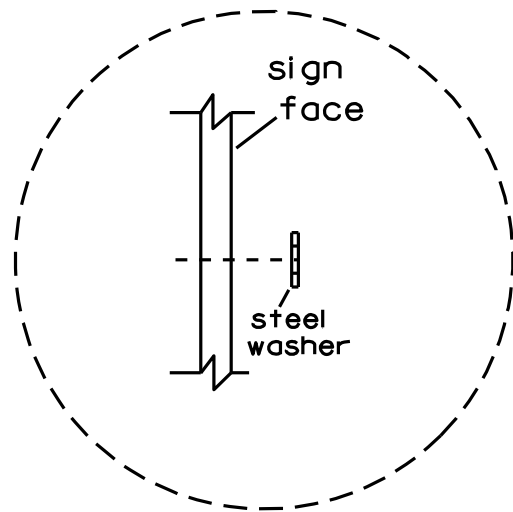


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

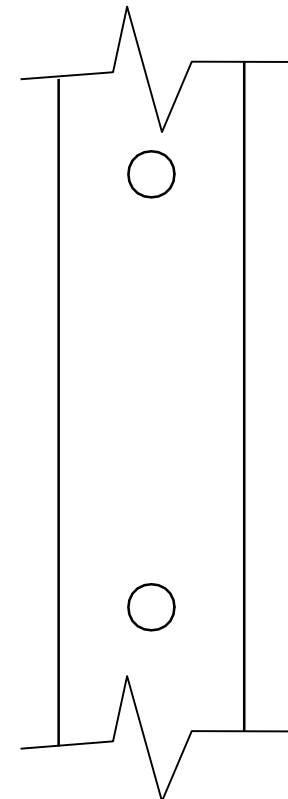
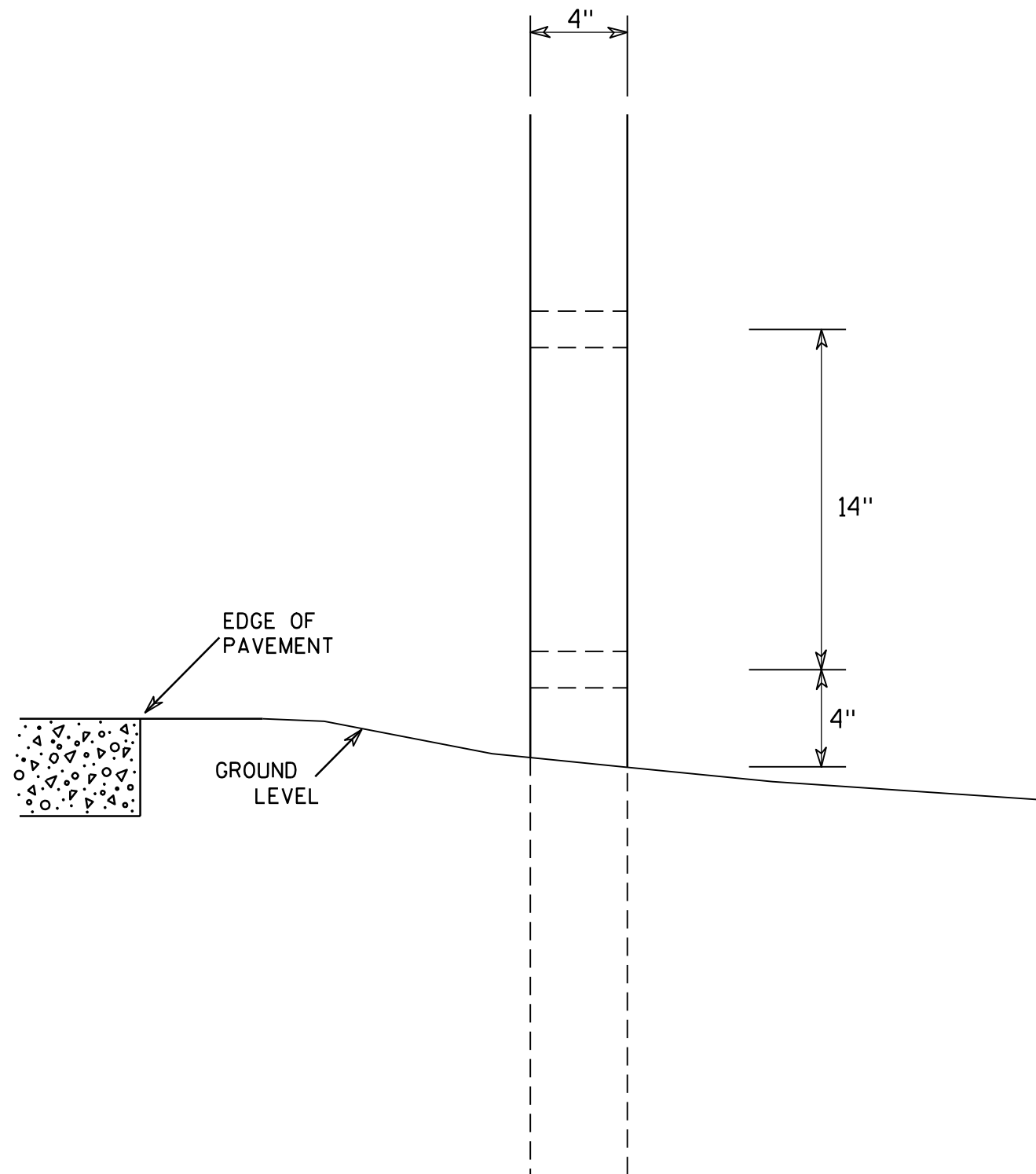
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3"
- MACHINE BOLTS - $\frac{5}{16}$ " X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

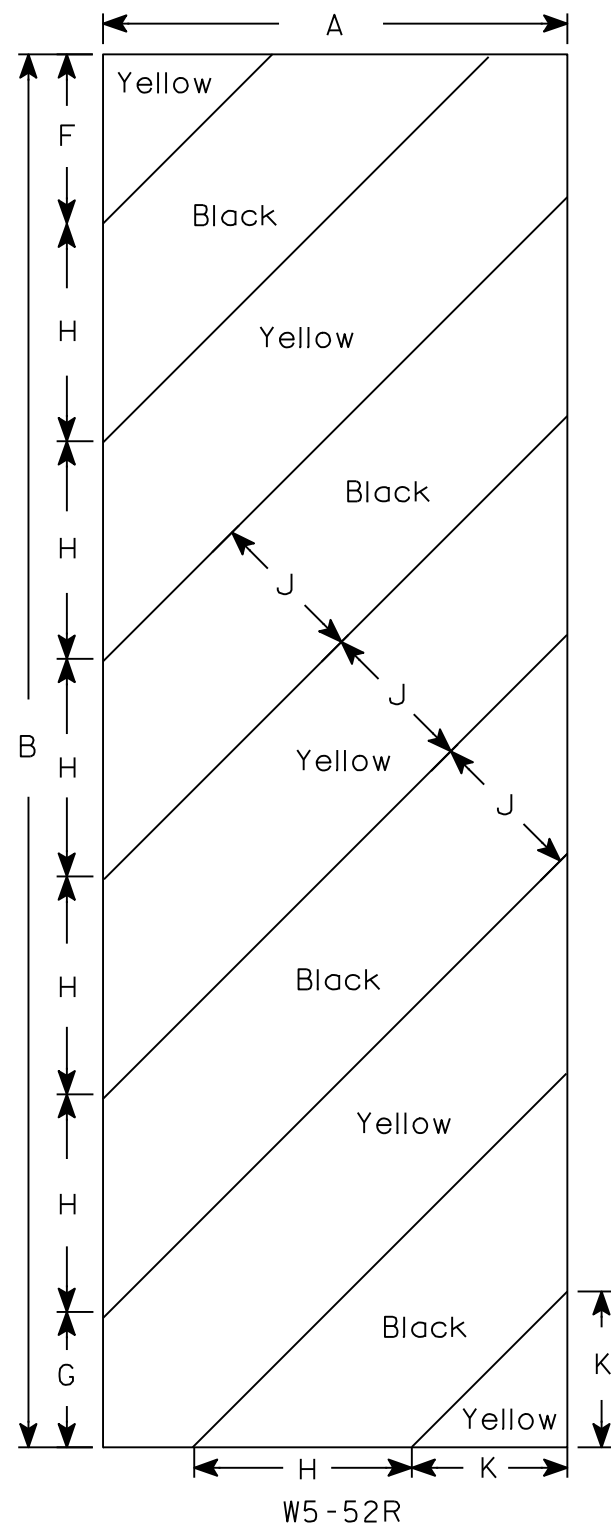
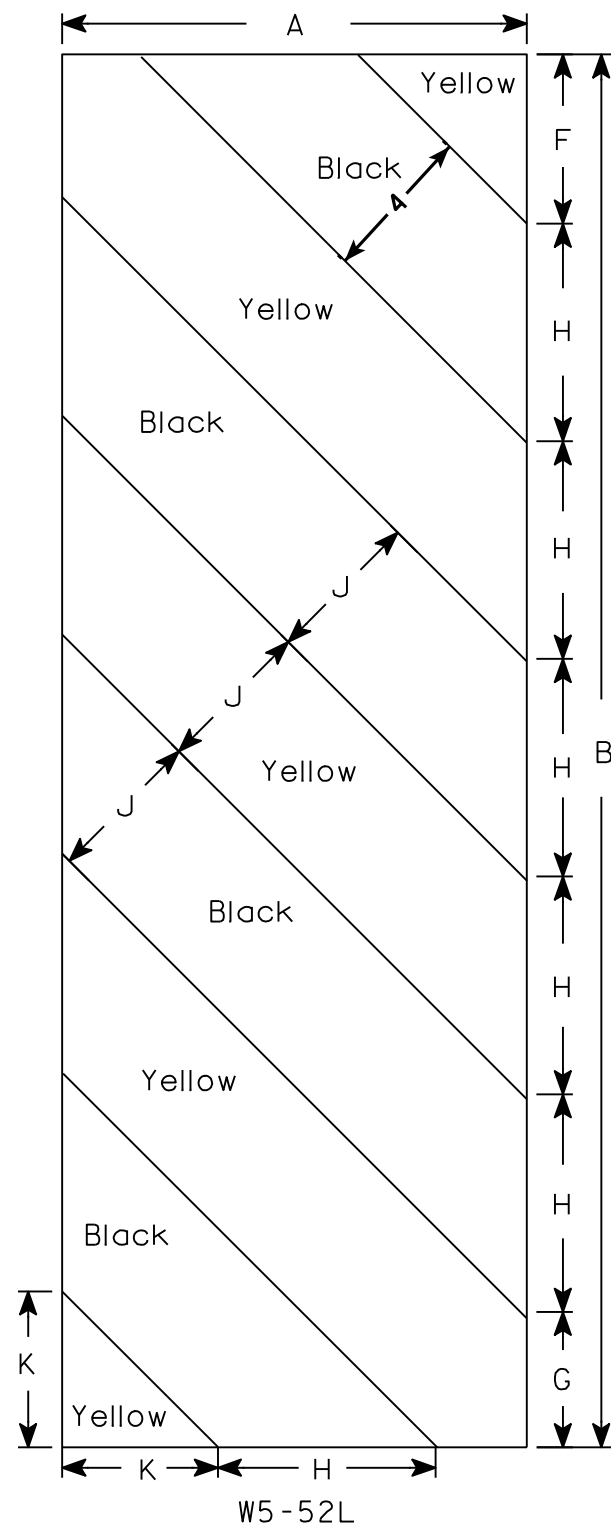
PROJECT NO: 8745-00-71

HWY: CTH C

COUNTY: DOUGLAS

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. Alternate colors of stripes as shown.

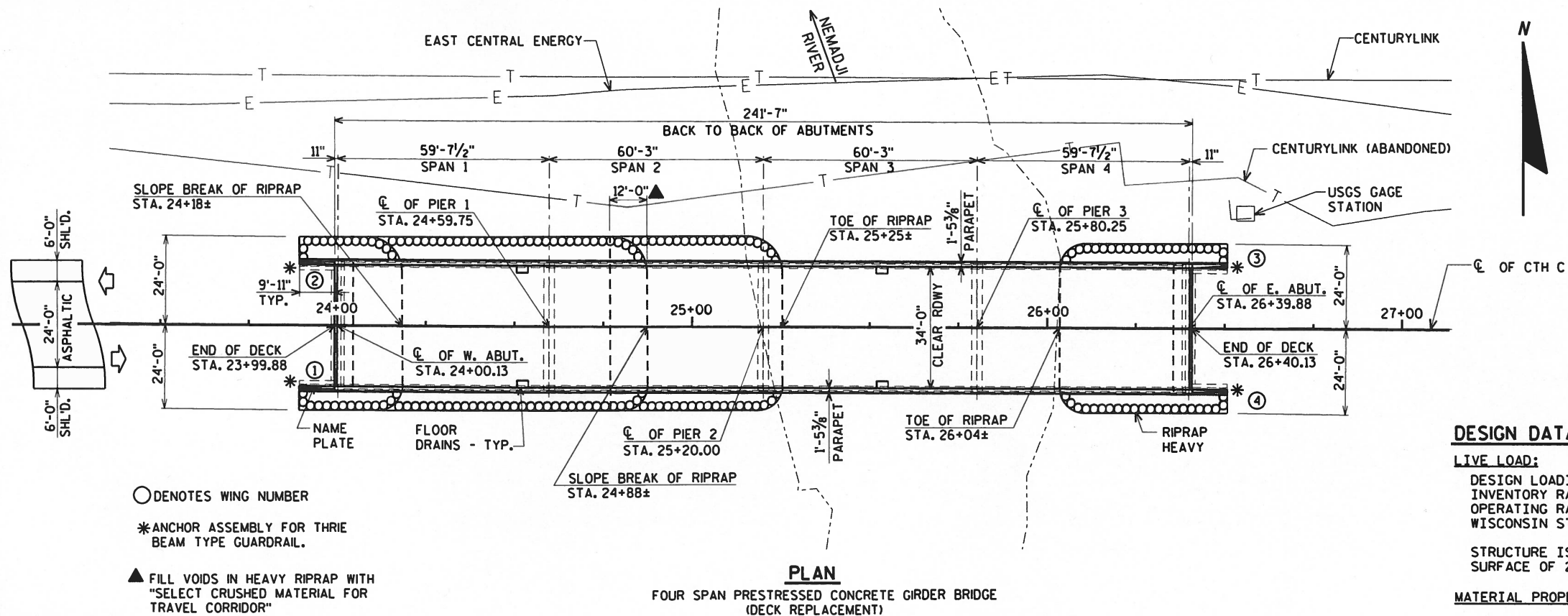
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 5⁄16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HS-20
INVENTORY RATING: HS-12
OPERATING RATING: HS-20
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 190 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 $\frac{1}{2}$ S.F.

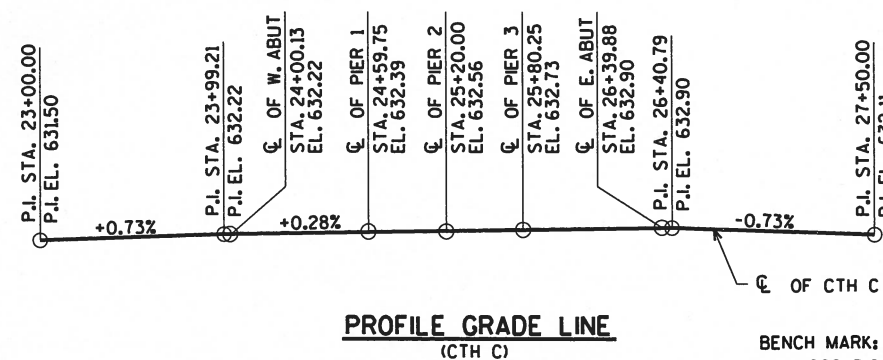
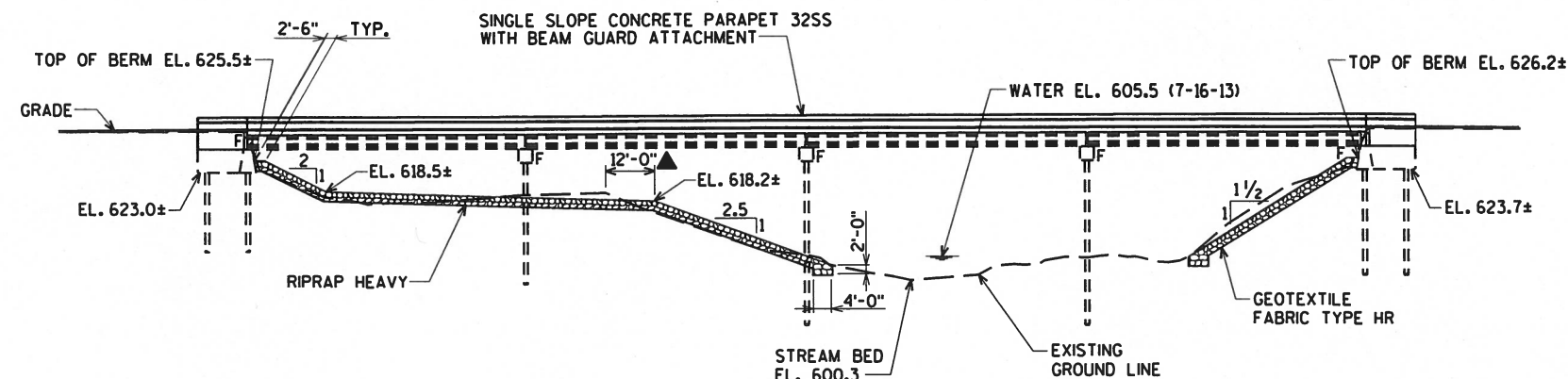
MATERIAL PROPERTIES:

CONCRETE MASONRY { SUPERSTRUCTURE f'_c = 4,000 p.s.i.
ALL OTHER f'_c = 3,500 p.s.i.
HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60) f_y = 60,000 p.s.i.

TRAFFIC DATA:

A.D.T. = 2,900 (2014)
A.D.T. = 3,700 (2034)
R.D.S. = 60 M.P.H.

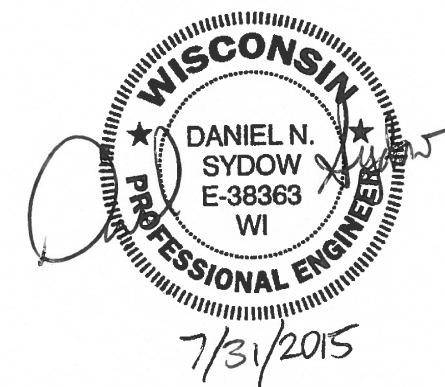
FOR TYPICAL SECTION,
GENERAL NOTES, AND
QUANTITIES SEE SHEET 2



BENCH MARK:
USGS DISK NEAR NE CORNER OF BRIDGE
STA. 26+60, 29' LT.
E.L. 628.66

LIST OF DRAWINGS

1. GENERAL PLAN
2. QUANTITIES AND NOTES
3. WEST ABUTMENT
4. EAST ABUTMENT
5. SUPERSTRUCTURE
6. SUPERSTRUCTURE DETAILS
7. SUPERSTRUCTURE ELEVATIONS
8. FLOOR DRAIN TYPE 'GC'
9. SINGLE SLOPE PARAPET 32SS
10. INTERMEDIATE STEEL DIAPHRAGMS



BRIDGE OFFICE CONTACT:
WILLIAM DREHER
(608)-266-8489

CONSULTANT CONTACT:
DAN SYDOW
(715)-834-3161

NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY AYRES ASSOCIATES 3433 Oakwood Hills Parkway Eau Claire, WI 54701 www.AyresAssociates.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION ACCEPTED <i>William C. Dreher</i> SDR 08/05/15 CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE B-16-22			
CTH C OVER NEMADJI RIVER			
COUNTY DOUGLAS	TOWN/CITY/VILLAGE SUPERIOR		
DESIGN SPEC. REHABILITATION N/A DESIGNED BY JWZ/CJM CKD. AEB DRAWN BY KAH/CLS PLANS CKD. DNS			
GENERAL PLAN			SHEET 1 OF 10

\$PRNAME\$
U:\42-0899,00 - Douglas Co. CTH C Re-deck\BRIDGE#420899 gp.dgn

STATE PROJECT NUMBER

8745-00-71

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	W. ABUT.	PIER 1	PIER 2	PIER 3	E. ABUT.	SUPER.	TOTAL
203.0210.S	ABATEMENT OF ASBESTOS CONTAINING MATERIAL STRUCTURE B-16-22	LS	-----	-----	-----	-----	-----	-----	1
203.0700.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH DEBRIS CAPTURE SYSTEM STATION 25+20	LS	-----	-----	-----	-----	-----	-----	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-16-22	LS	-----	-----	-----	-----	-----	-----	1
210.0100	BACKFILL STRUCTURE	CY	55	-----	-----	-----	55	-----	110
502.0100	CONCRETE MASONRY BRIDGES	CY	8	-----	-----	-----	8	311	327
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-----	-----	-----	-----	-----	913	913
502.3210	PIGMENTED SURFACE SEALER	SY	8	-----	-----	-----	8	200	216
502.5002	MASONRY ANCHOR TYPE L NO. 4 BARS	EACH	-----	-----	-----	-----	-----	240	240
502.5005	MASONRY ANCHOR TYPE L NO. 5 BARS	EACH	56	-----	-----	-----	56	-----	112
505.0600	BAR STEEL REINFORCEMENT HS COATED STRUCTURES	LB	1,270	-----	-----	-----	1,250	76,000	78,520
506.4000	STEEL DIAPHRAGMS B-16-22	EACH	-----	-----	-----	-----	-----	16	16
509.1500	CONCRETE SURFACE REPAIR	SF	10	-----	-----	-----	10	-----	20
514.0445	FLOOR DRAINS TYPE GC	EACH	-----	-----	-----	-----	-----	4	4
514.2625	DOWNSPOUT 6-INCH	LF	-----	-----	-----	-----	-----	12	12
606.0300	RIPRAP HEAVY	CY	460	-----	-----	-----	145	-----	605
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	2	-----	-----	-----	2	-----	4
645.0120	GEOTEXTILE FABRIC TYPE HR	SY	730	-----	-----	-----	240	-----	970
SPV.0195	SELECT CRUSHED MATERIAL FOR TRAVEL CORRIDOR	TON	43	-----	-----	-----	-----	-----	43
	NON-BID ITEMS								
	FILLER	SIZE	-----	-----	-----	-----	-----	-----	1/2" & 3/4"

■ UNDISTRIBUTED QUANTITY FOR REPAIRS AT ABUTMENTS AS DIRECTED BY THE ENGINEER.

⊗ INCLUDES EXCAVATION OF EXISTING SLOPE AND RIPRAP UNDER AND ADJACENT TO THE EXISTING BRIDGE.

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.
BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE.

THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMIT FOR EXCAVATION FOR STRUCTURES.

AT ABUTMENTS ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE.

PROTECTIVE SURFACE TREATMENT IS TO BE APPLIED TO THE TOP OF DECK. PIGMENTED SURFACE SEALER IS TO BE APPLIED TO THE TOP AND INSIDE FACES OF PARAPETS.

UTILIZE EXISTING BAR STEEL REINFORCEMENT WHERE SHOWN AND EXTEND 24 BAR DIAMETERS INTO NEW WORK.

DIMENSIONS ARE BASED ON ORIGINAL PLANS.

ALL CONCRETE REMOVAL SHALL BE DEFINED BY A 1" DEEP SAW CUT.

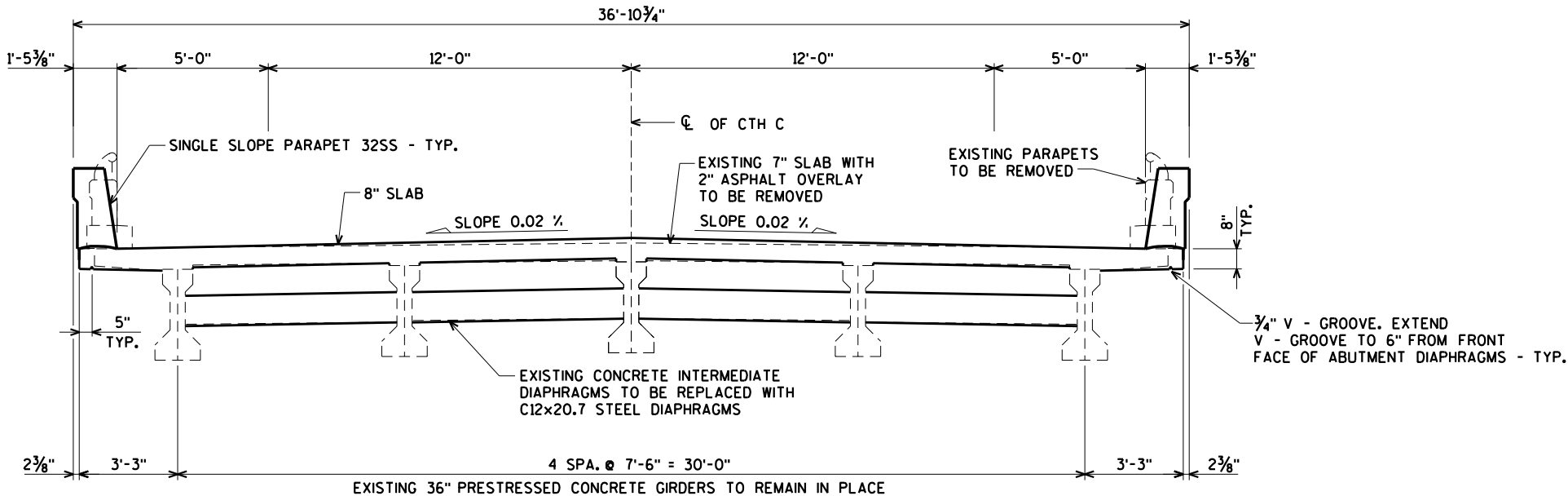
VARIATIONS TO THE NEW GRADE LINE OVER 1/4" MUST BE SUBMITTED BY THE FIELD ENGINEER TO THE STRUCTURES DESIGN SECTION FOR REVIEW.

THE CONTRACTOR SHALL SUPPLY A NEW NAME PLATE IN ACCORDANCE WITH SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS AND THE STANDARD DETAIL DRAWINGS. NAME PLATE TO SHOW ORIGINAL CONSTRUCTION YEAR.

ORIGINAL CONSTRUCTION YEAR IS 1968.

JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR A.A.S.H.T.O. DESIGNATION M 213.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE FABRIC TYPE HR TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.



TYPICAL SECTION THRU BRIDGE
(LOOKING EAST)

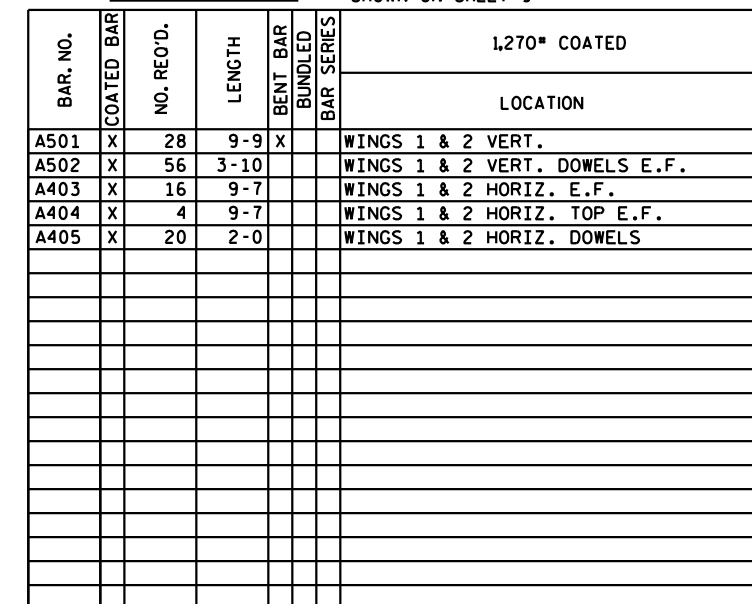
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-22			
DRAWN BY		CLS	PLANS CK'D. CJM
QUANTITIES AND NOTES			SHEET 2 OF 10

ORIGINAL PLANS PREPARED BY
AYRES ASSOCIATES
3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

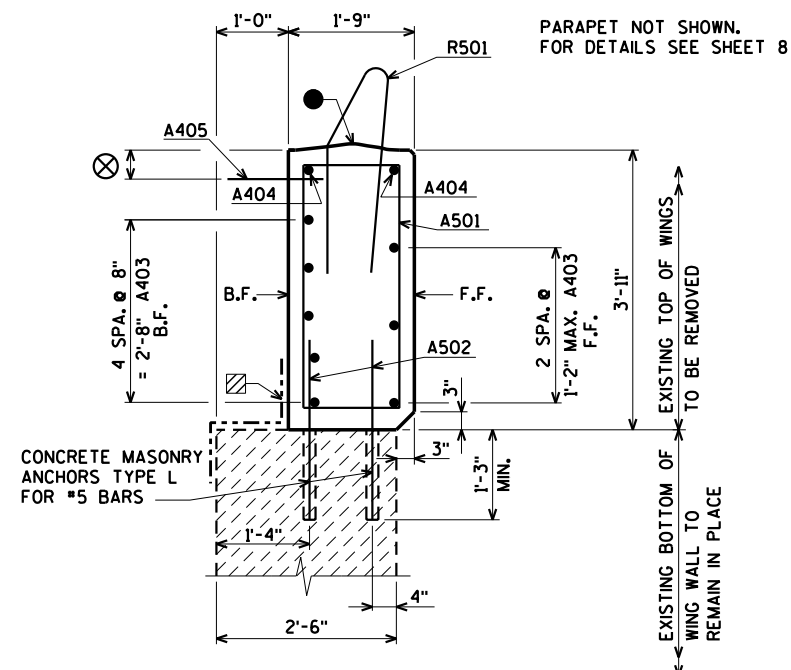
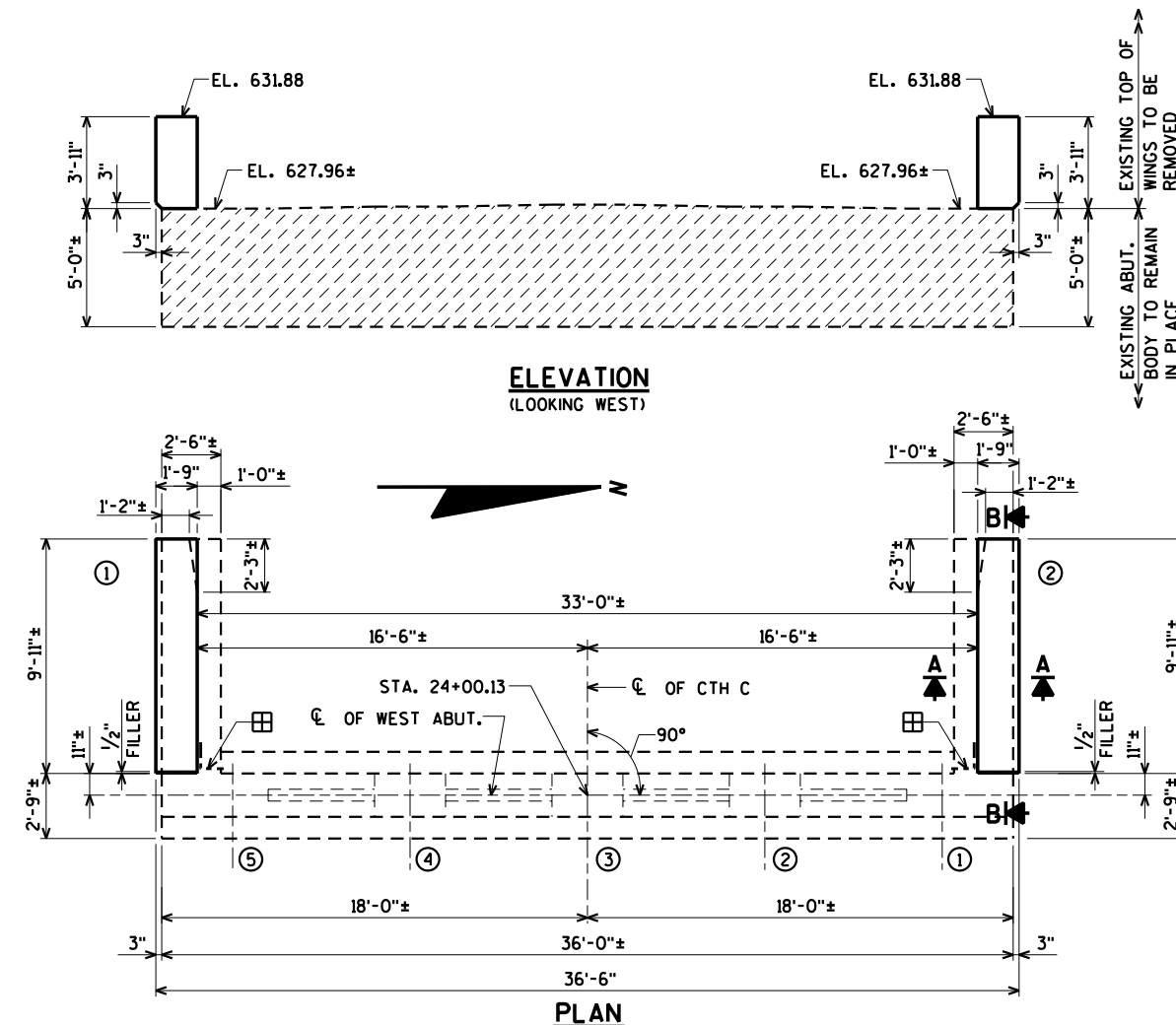
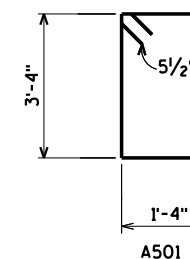
NOTE:
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF
1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.
(1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)

SINGLE SLOPE PARAPET 32SS
NOT SHOWN. FOR DETAILS
SEE SHEET 9

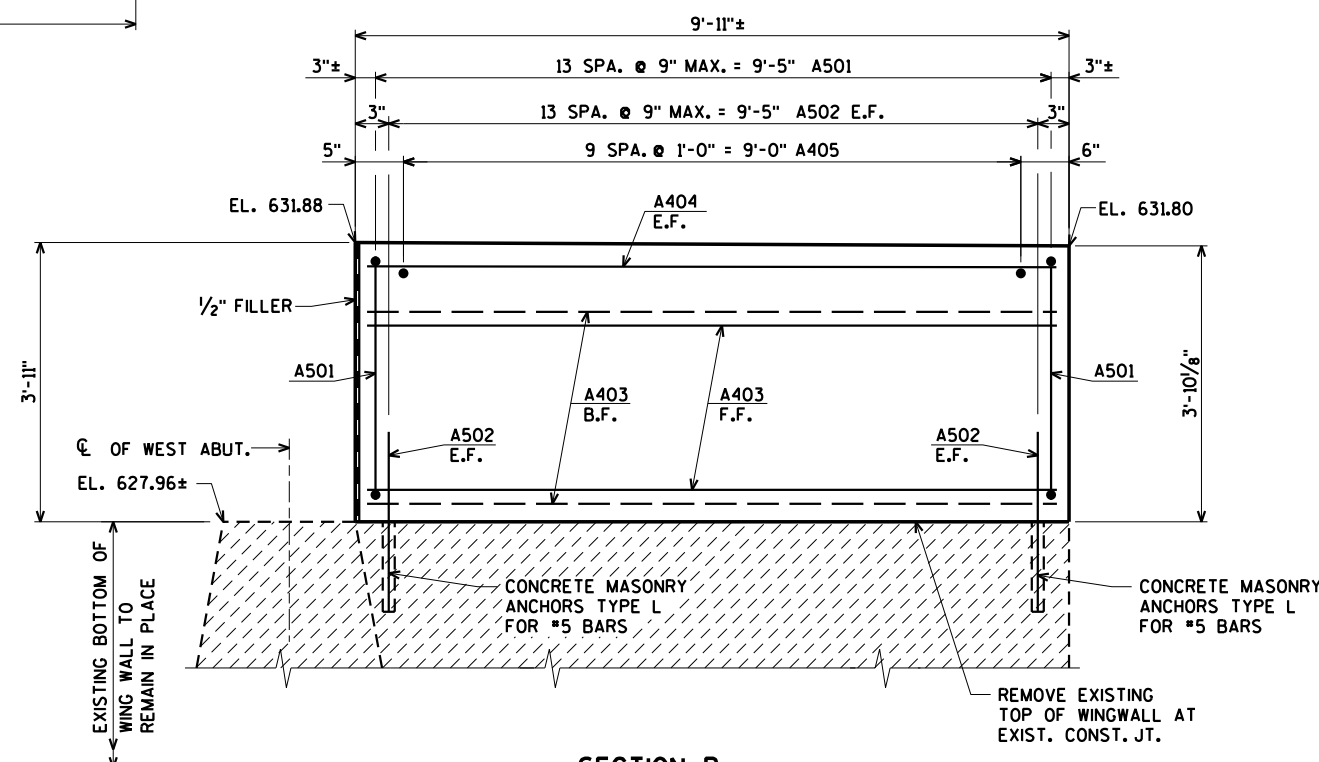
WEIGHTS INCLUDE PARAPET STEEL
SHOWN ON SHEET 9



BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



SECTION A



SECTION B

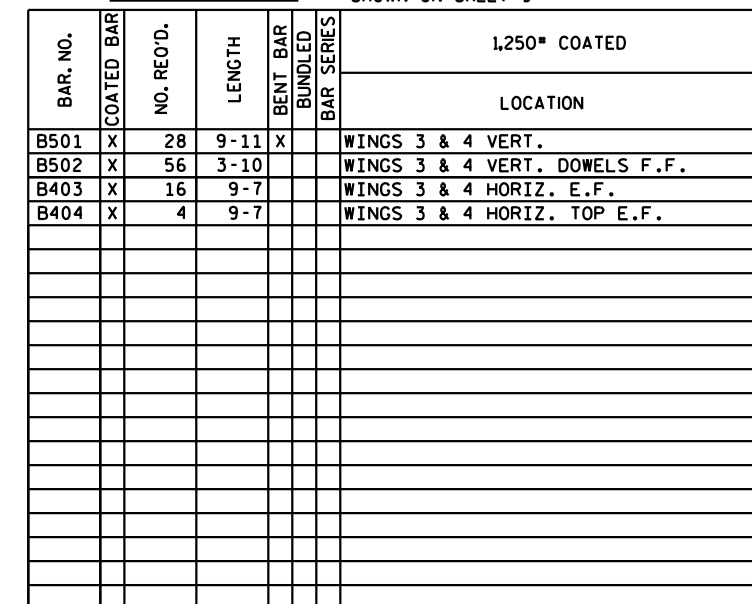
- ⊗ 3" MIN. TO 6" MAX. SEE CONCRETE SURFACE DRAIN STANDARD DETAIL DRAWING.
 - STRIKE OFF AND LEAVE ROUGH.
 - ▣ 18" RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACK FACE OF ABUTMENT.
 - ▣ 18" RUBBERIZED MEMBRANE WATERPROOFING FROM BRIDGE SEAT TO TOP OF WING.
- B.F. DENOTES BACK FACE
- F.F. DENOTES FRONT FACE
- E.F. DENOTES EACH FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-22			
		DRAWN BY	CLS
		PLANS CK'D.	CJM
WEST ABUTMENT		SHEET 3 OF	

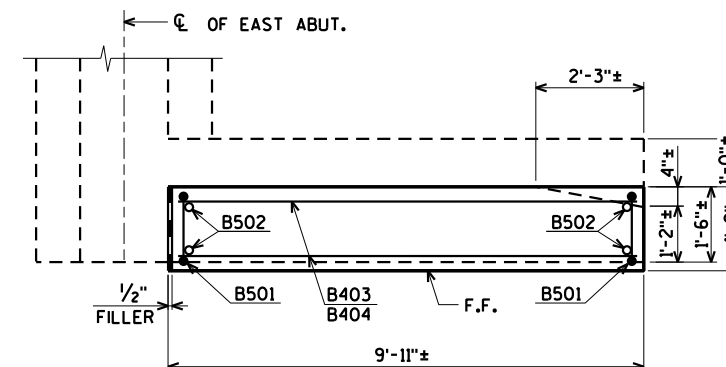
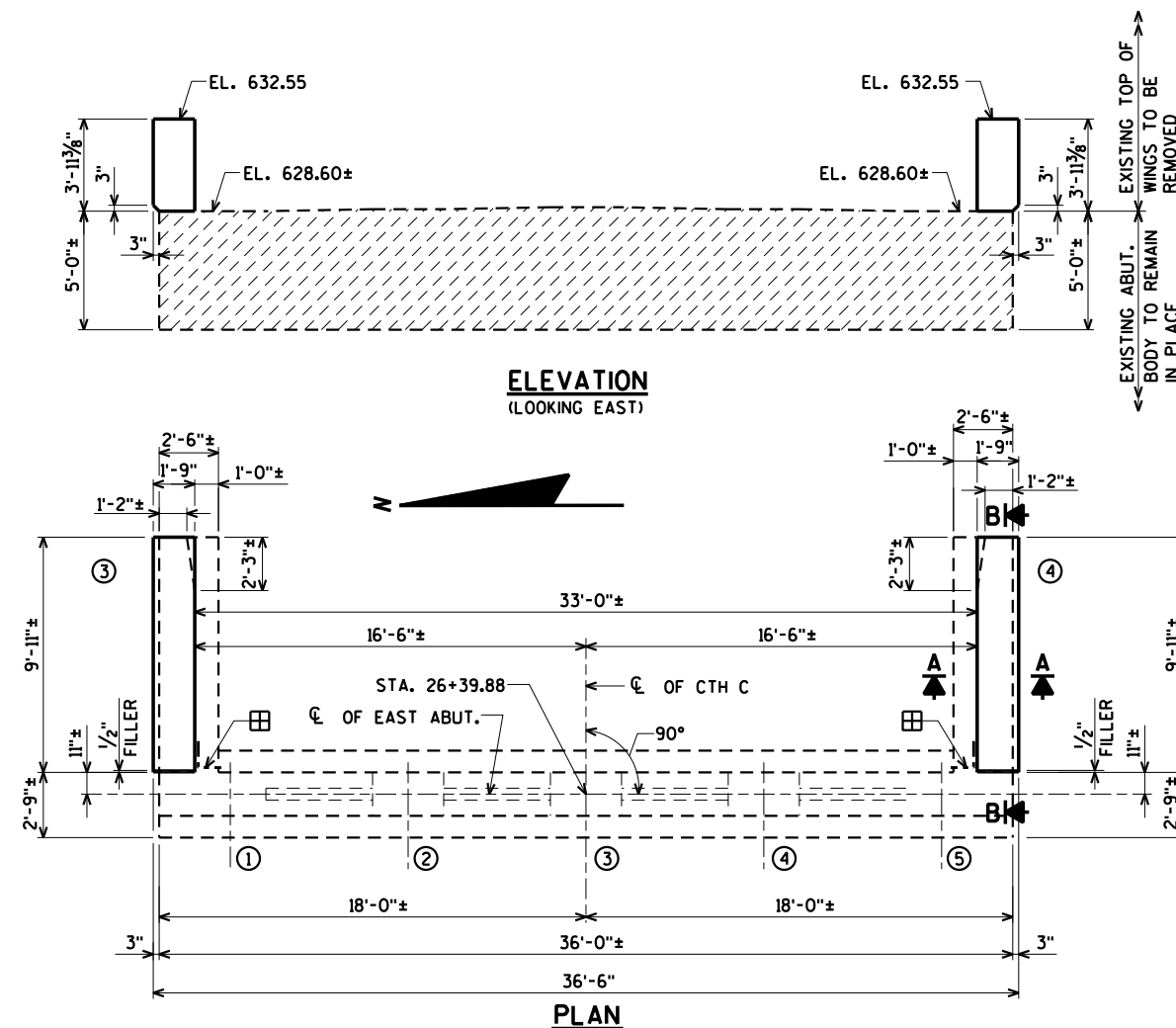
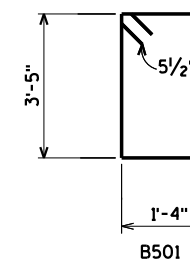
SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF
1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.
(1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)

BILL OF BARS

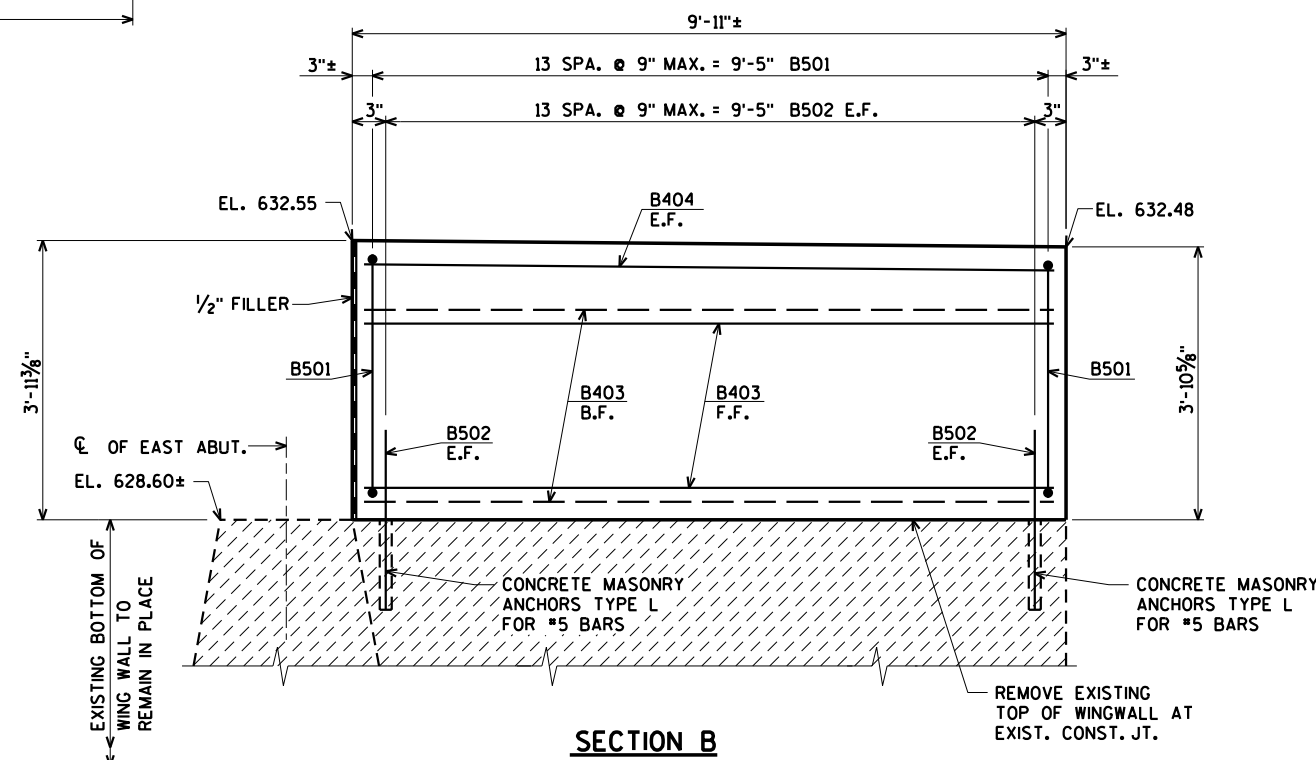
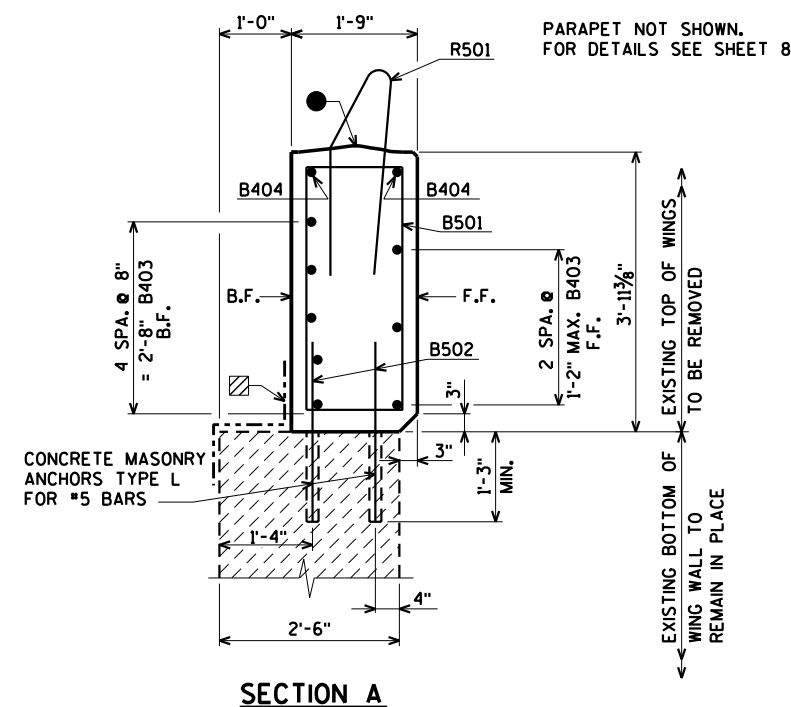
WEIGHTS INCLUDE PARAPET STEEL
SHOWN ON SHEET 9



BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



PLAN - WING 4
(WING 4 SHOWN, WING 3 SIMILAR)



● STRIKE OFF AND LEAVE ROUGH.

☒ 18" RUBBERIZED MEMBRANE WATERPROOFING
SEAL ALL HORIZONTAL AND VERTICAL JOINTS
ON BACK FACE OF ABUTMENT.

18" RUBBERIZED MEMBRANE WATERPROOFING
FROM BRIDGE SEAT TO TOP OF WING.

B.F. DENOTES BACK FACE

F.F. DENOTES FRONT FACE

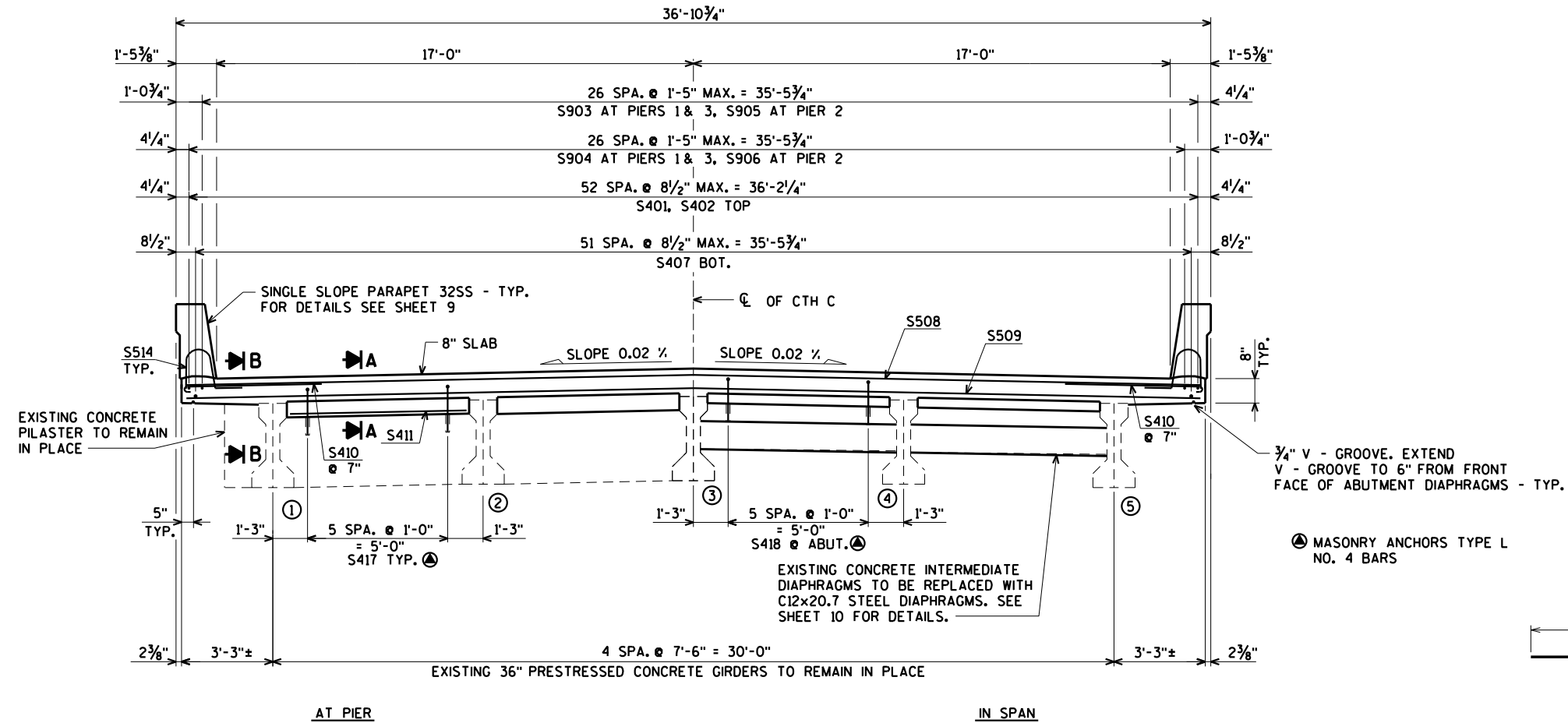
E.F. DENOTES EACH FACE

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-22			
DRAWN BY		CLS	PLANS CK'D. C.J.M.
EAST ABUTMENT		SHEET 4 OF	

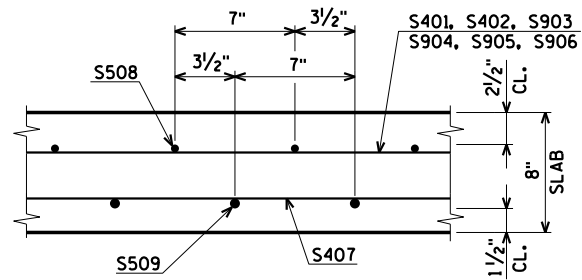
\$PRNAMES
Ut:42-0899,00 - Douglas Co, CTH C Re-deck+BRIDGE#420899 sup.dgn

STATE PROJECT NUMBER

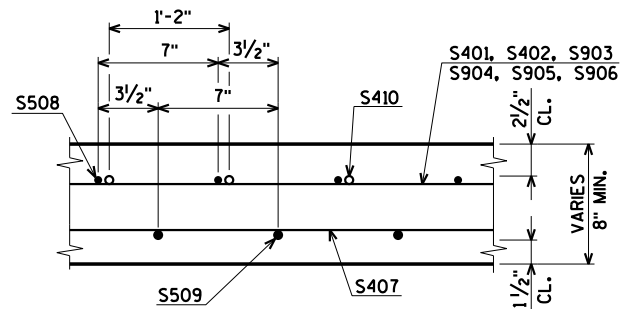
8745-00-71



TYPICAL CROSS SECTION THRU ROADWAY
(LOOKING EAST)



SECTION A



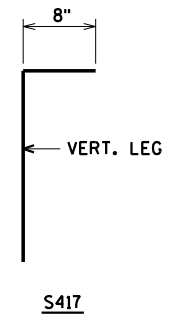
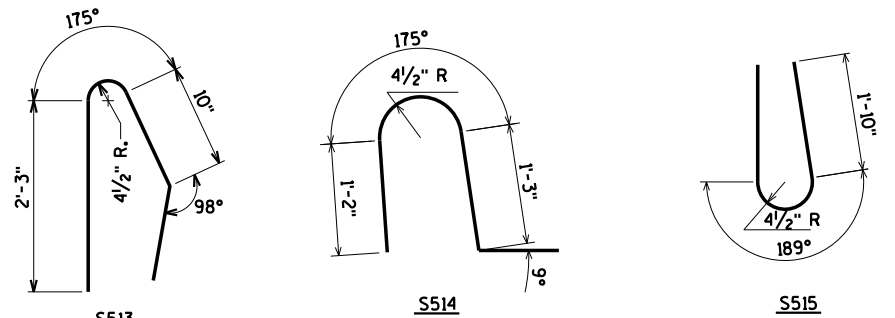
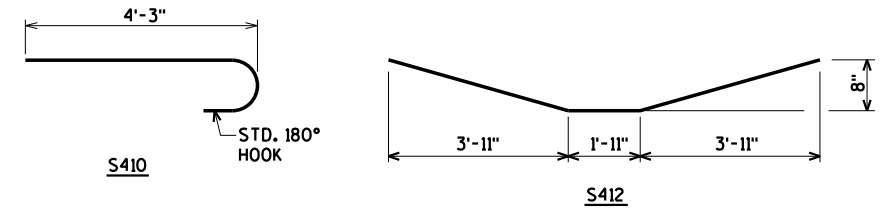
SECTION B

NOTE:
DAMAGE TO THE EXISTING GIRDERS CAUSED
DURING DECK REMOVAL OPERATIONS WILL
BE REPAIRED AT THE CONTRACTOR'S EXPENSE.

BILL OF BARS

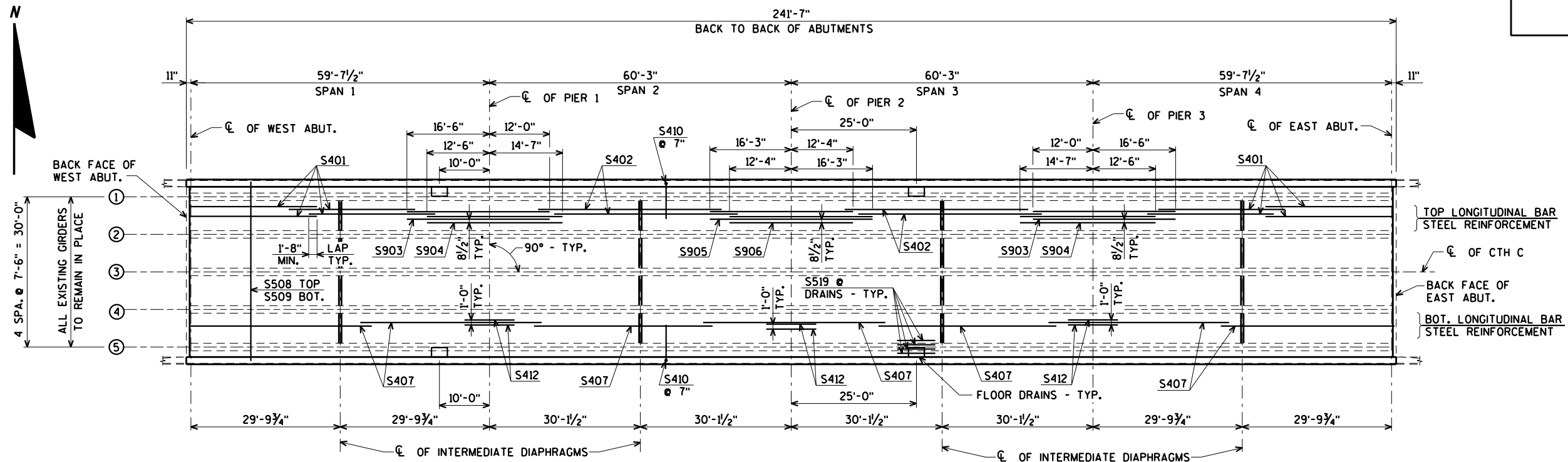
BAR. NO.	COATED BAR	NO. REQ'D.	LENGTH	BENT BAR	BUNDLE BAR SERIES	76,000# COATED
						LOCATION
S401	X	212	26-7			SLAB LONG. TOP SPAN 1 & 4
S402	X	106	39-3			SLAB LONG. TOP SPAN 2 & 3
S903	X	54	28-6			SLAB LONG. TOP PIERS 1 & 3
S904	X	54	27-1			SLAB LONG. TOP PIERS 1 & 3
S905	X	27	28-7			SLAB LONG. TOP PIER 2
S906	X	27	28-7			SLAB LONG. TOP PIER 2
S407	X	364	35-11			SLAB LONG. BOT.
S508	X	412	36-2			SLAB TRANS. TOP
S509	X	411	36-2			SLAB TRANS. BOT.
S410	X	822	4-9	X		SLAB TRANS. TOP @ SLAB EDGE
S411	X	72	5-8			SLAB TRANS. AT PIERS
S412	X	84	10-0	X		SLAB LONG. AT PIER HAUNCHES
S513	X	8	5-10	X		SLAB @ PARAPET VERT. AT ENDS
S514	X	724	4-5	X		SLAB @ PARAPET VERT.
S515	X	724	5-0	X		PARAPET VERT.
S516	X	60	50-4			PARAPET HORIZ.
S417	X	144	2-6	X		VERT. DOWEL BAR @ PIER
S418	X	96	2-4	X		VERT. DOWEL BAR @ ABUT.
S519	X	16	5-0			SLAB LONG. TOP @ FLOOR DRAINS

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-22			
DRAWN BY		CLS	PLANS CK'D. CJM
SUPERSTRUCTURE			SHEET 5 OF 10

ORIGINAL PLANS PREPARED BY
AYRES ASSOCIATES
3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com



PLAN

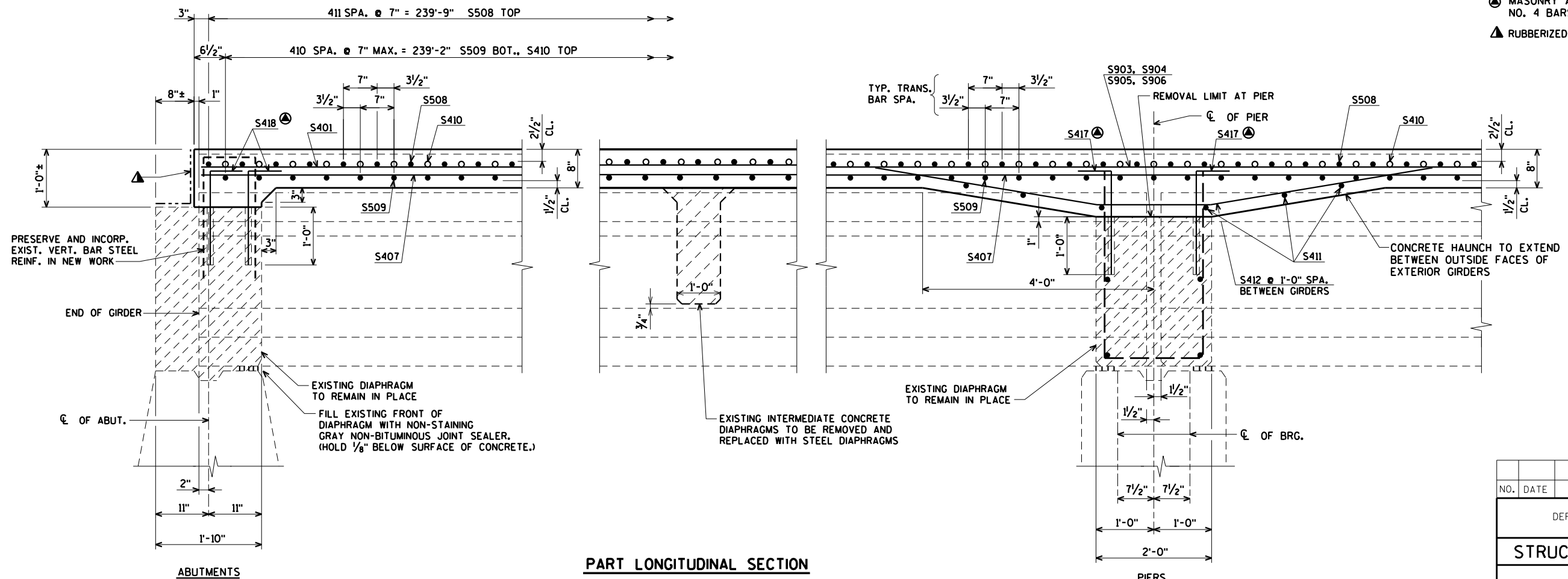
SEE SHEET 8 FOR S519 BARS

NOTES:

EXISTING CONCRETE PILASTERS AT PIERS TO REMAIN IN PLACE.

MASONRY ANCHORS TYPE L NO. 4 BARS

RUBBERIZED MEMBRANE WATERPROOFING



PART LONGITUDINAL SECTION

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-22			
DRAWN BY		CLS	PLANS CK'D. CJM
SUPERSTRUCTURE DETAILS		SHEET 6 OF 10	

ORIGINAL PLANS PREPARED BY
AYRES ASSOCIATES
 3433 Oakwood Hills Parkway
 Eau Claire, WI 54701
 www.AyresAssociates.com

\$PRNAME\$
U:\42-0899,00 - Douglas Co, CTH C Re-deck\BRIDGE\420899 supELEV.dgn

STATE PROJECT NUMBER

8745-00-71

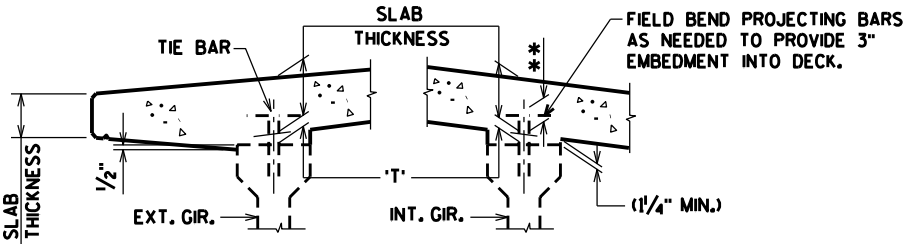
TOP OF DECK ELEVATIONS

SPAN 1	WEST ABUT.	0.1 PT.	0.2 PT.	0.3 PT.	0.4 PT.	0.5 PT.	0.6 PT.	0.7 PT.	0.8 PT.	0.9 PT.	PIER 1
NORTH EDGE OF DECK	631.88	631.90	631.91	631.93	631.95	631.96	631.98	632.00	632.01	632.03	632.05
GIRDER 1	631.92	631.94	631.95	631.97	631.99	632.00	632.02	632.04	632.05	632.07	632.09
GIRDER 2	632.07	632.09	632.10	632.12	632.14	632.15	632.17	632.19	632.20	632.22	632.24
⊘ CTH C - GIRDER 3	632.22	632.24	632.25	632.27	632.29	632.30	632.32	632.34	632.35	632.37	632.39
GIRDER 4	632.07	632.09	632.10	632.12	632.14	632.15	632.17	632.19	632.20	632.22	632.24
GIRDER 5	631.92	631.94	631.95	631.97	631.99	632.00	632.02	632.04	632.05	632.07	632.09
SOUTH EDGE OF DECK	631.88	631.90	631.91	631.93	631.95	631.96	631.98	632.00	632.01	632.03	632.05

SPAN 2	PIER 1	0.1 PT.	0.2 PT.	0.3 PT.	0.4 PT.	0.5 PT.	0.6 PT.	0.7 PT.	0.8 PT.	0.9 PT.	PIER 2
NORTH EDGE OF DECK	632.05	632.06	632.08	632.10	632.11	632.13	632.15	632.17	632.18	632.20	632.22
GIRDER 1	632.09	632.10	632.12	632.14	632.15	632.17	632.19	632.21	632.22	632.24	632.26
GIRDER 2	632.24	632.25	632.27	632.29	632.30	632.32	632.34	632.36	632.37	632.39	632.41
⊘ CTH C - GIRDER 3	632.39	632.40	632.42	632.44	632.45	632.47	632.49	632.51	632.52	632.54	632.56
GIRDER 4	632.24	632.25	632.27	632.29	632.30	632.32	632.34	632.36	632.37	632.39	632.41
GIRDER 5	632.09	632.10	632.12	632.14	632.15	632.17	632.19	632.21	632.22	632.24	632.26
SOUTH EDGE OF DECK	632.05	632.06	632.08	632.10	632.11	632.13	632.15	632.17	632.18	632.20	632.22

SPAN 3	PIER 2	0.1 PT.	0.2 PT.	0.3 PT.	0.4 PT.	0.5 PT.	0.6 PT.	0.7 PT.	0.8 PT.	0.9 PT.	PIER 3
NORTH EDGE OF DECK	632.22	632.23	632.25	632.27	632.28	632.30	632.32	632.33	632.35	632.37	632.38
GIRDER 1	632.26	632.27	632.29	632.31	632.32	632.34	632.36	632.37	632.39	632.41	632.42
GIRDER 2	632.41	632.42	632.44	632.46	632.47	632.49	632.51	632.52	632.54	632.56	632.57
⊘ CTH C - GIRDER 3	632.56	632.57	632.59	632.61	632.62	632.64	632.66	632.67	632.69	632.71	632.72
GIRDER 4	632.41	632.42	632.44	632.46	632.47	632.49	632.51	632.52	632.54	632.56	632.57
GIRDER 5	632.26	632.27	632.29	632.31	632.32	632.34	632.36	632.37	632.39	632.41	632.42
SOUTH EDGE OF DECK	632.22	632.23	632.25	632.27	632.28	632.30	632.32	632.33	632.35	632.37	632.38

SPAN 4	PIER 3	0.1 PT.	0.2 PT.	0.3 PT.	0.4 PT.	0.5 PT.	0.6 PT.	0.7 PT.	0.8 PT.	0.9 PT.	EAST ABUT.
NORTH EDGE OF DECK	632.38	632.40	632.42	632.43	632.45	632.47	632.49	632.50	632.52	632.54	632.55
GIRDER 1	632.42	632.44	632.46	632.47	632.49	632.51	632.53	632.54	632.56	632.58	632.59
GIRDER 2	632.57	632.59	632.61	632.62	632.64	632.66	632.68	632.69	632.71	632.73	632.74
⊘ CTH C - GIRDER 3	632.72	632.74	632.76	632.77	632.79	632.81	632.83	632.84	632.86	632.88	632.89
GIRDER 4	632.57	632.59	632.61	632.62	632.64	632.66	632.68	632.69	632.71	632.73	632.74
GIRDER 5	632.42	632.44	632.46	632.47	632.49	632.51	632.53	632.54	632.56	632.58	632.59
SOUTH EDGE OF DECK	632.38	632.40	632.42	632.43	632.45	632.47	632.49	632.50	632.52	632.54	632.55



SLAB HAUNCH DETAIL

IF 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN SLAB THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR.

** IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

TO DETERMINE 'T', ELEV. OF TOP OF GIR'S. AT ⊘ OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN. THEN FOLLOW THIS PROCESS:

TOP OF DECK ELEV. AT FINAL GRADE
- TOP OF GIRDER ELEVATION
+ DEAD LOAD DEFLECTION
- SLAB THICKNESS
= HAUNCH HEIGHT 'T'

NOTE: AN AVERAGE HAUNCH ('T') OF 3 1/2" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".

DEAD LOAD DEFLECTIONS

UNITS ARE INCHES	0.1 PT.	0.2 PT.	0.3 PT.	0.4 PT.	0.5 PT.	0.6 PT.	0.7 PT.	0.8 PT.	0.9 PT.
SPAN 1	0.3	0.5	0.8	0.9	0.9	0.9	0.8	0.5	0.3
SPAN 2	0.3	0.5	0.7	0.9	0.9	0.9	0.7	0.5	0.3
SPAN 3	0.3	0.5	0.7	0.9	0.9	0.9	0.7	0.5	0.3
SPAN 4	0.3	0.5	0.7	0.9	0.9	0.9	0.7	0.5	0.3

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-22			
DRAWN BY		CLS	PLANS CK'D. CJM
SUPERSTRUCTURE ELEVATIONS			SHEET 7 OF 10



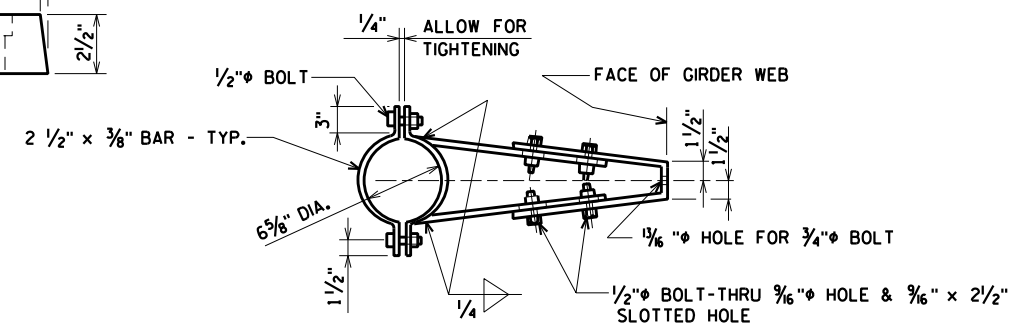
ALL MATERIAL FOR TYPE "GC" CASTING,
EXCLUDING GRATE HOLD DOWN SCREWS,
SHALL BE GRAY IRON CONFORMING TO
A.S.T.M. A48, CLASS 30. (APPROX.
WEIGHT = 225*)

THE CONTRACTOR MAY PROPOSE AN ALTERNATE TYPE OF BRACKET. THE PROPOSED ALTERNATE DETAILS SHALL BE SUBMITTED AND SUBJECT TO THE APPROVAL OF THE ENGINEER.

FLANGED 6" DIA. DOWNSPOUTS SHALL BE EITHER STEEL OR REINFORCED THERMOSETTING RESIN PIPE CONFORMING TO SECTION 514 OF THE STANDARD SPECIFICATIONS.



TRANS. AND LONGIT. SLAB
BAR REINF. TO BE CUT A
MAX. 1" CL. FROM DRAIN FRAME.
DISPLACE BARS WHERE POSSIBLE



BRACKET DETAIL



AVRES
ASSOCIATES

**3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-22			
DRAWN BY		CLS	PLANS CK'D. CJM
FLOOR DRAIN TYPE 'GC'		SHEET 8 OF 10	

\$PRNAME\$
U:\42-0899,00 - Douglas Co, CTH C Re-deck+BRIDGE#420899 32SS.dgn

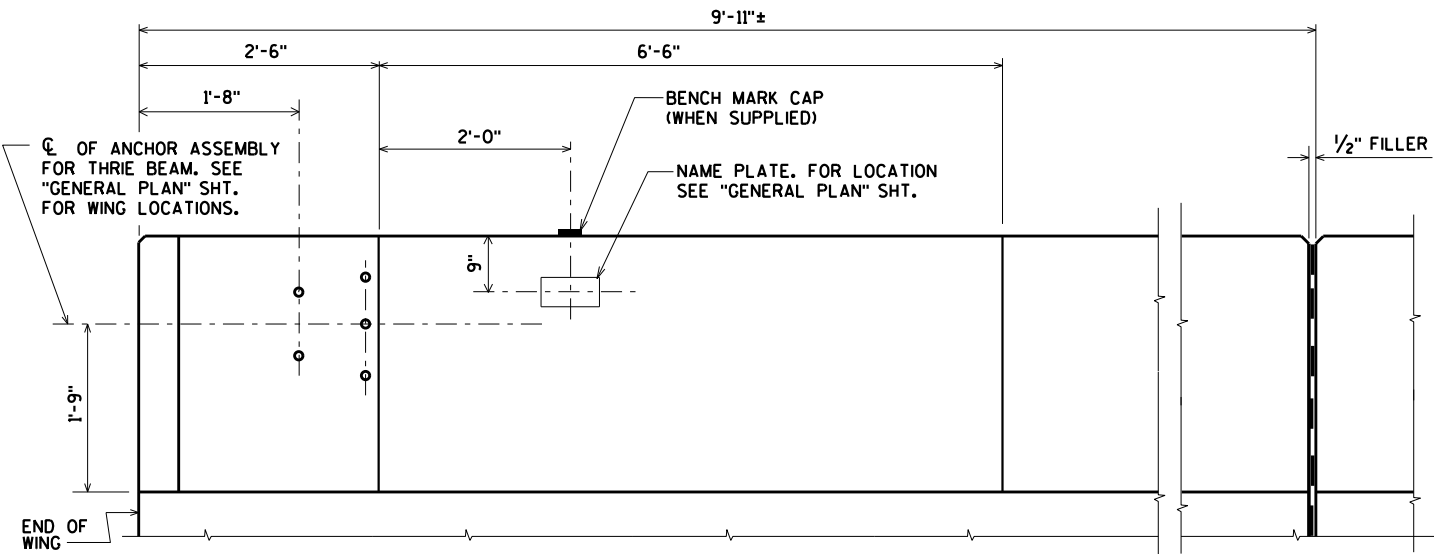
STATE PROJECT NUMBER

8745-00-71

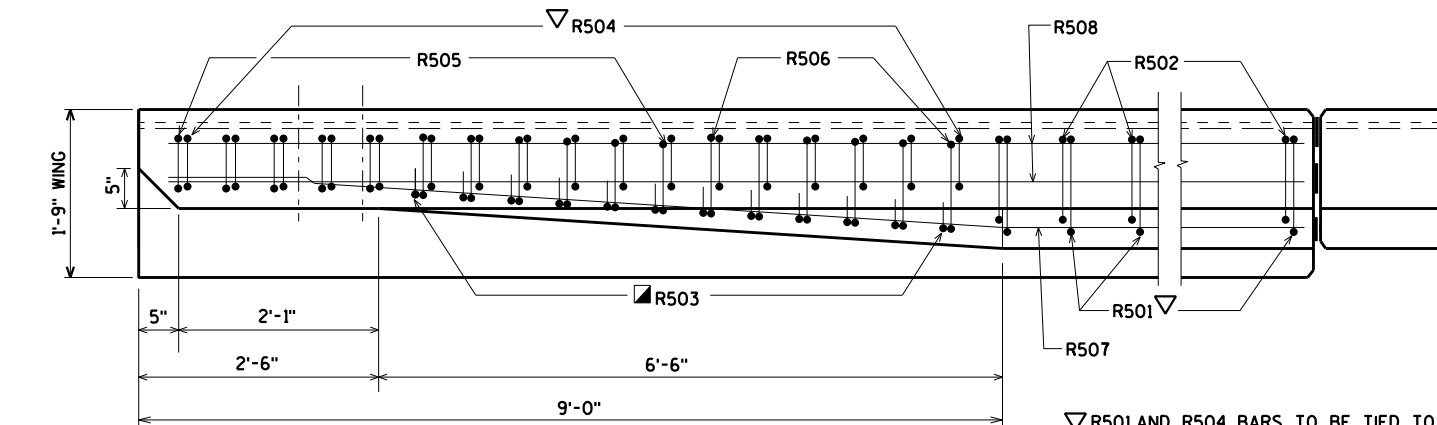
BILL OF BARS

FOR ABUTMENT PARAPETS WEIGHTS SHOWN ON SHEETS 3 & 4

BAR MARK	COAT	WEST ABUT.	EAST ABUT.	LENGTH	BEV1	BAR SERIES	LOCATION
R501	X	4	4	5-10	X		PARAPET VERT.
R502	X	4	4	5-0	X		PARAPET VERT.
R503	X	24	24	3-0	X		PARAPET VERT.
R504	X	34	34	5-7	X		PARAPET VERT.
R505	X	22	22	4-9	X		PARAPET VERT.
R506	X	12	12	4-10	X		PARAPET VERT.
R507	X	2	2	9-7	X		PARAPET HORIZ.
R508	X	10	10	9-7			PARAPET HORIZ.

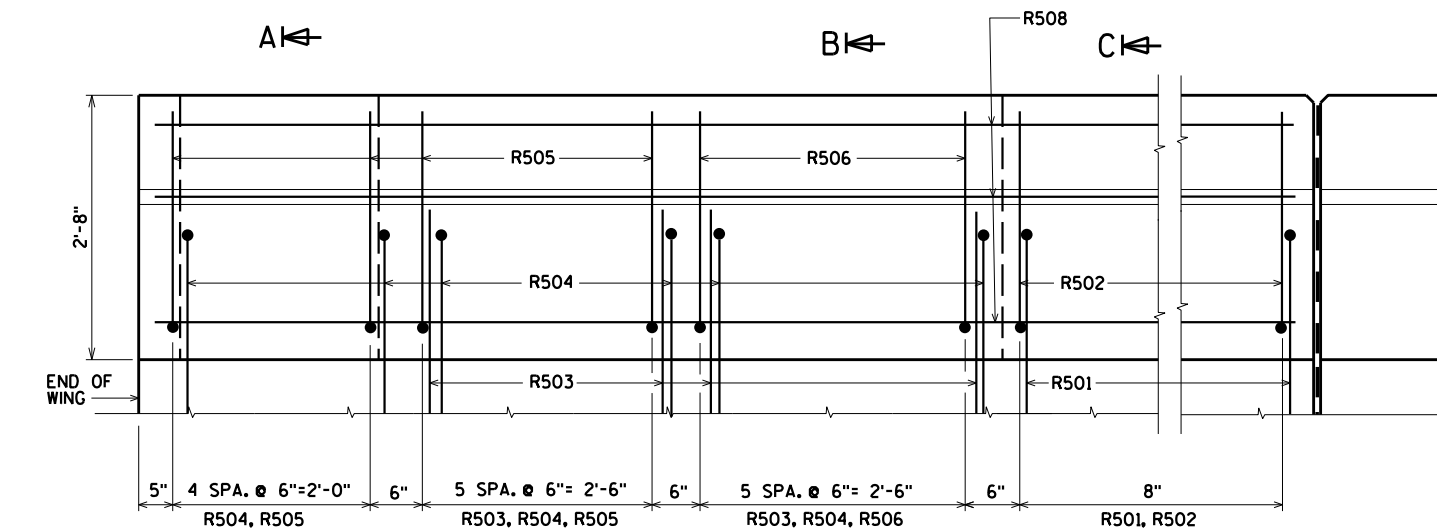


INSIDE ELEVATION

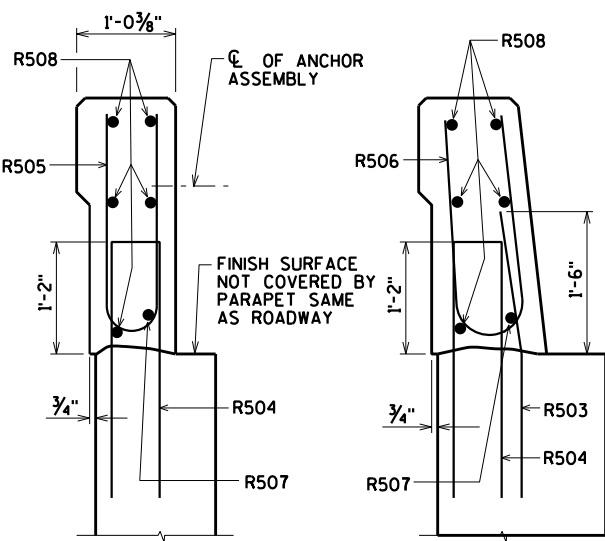


PLAN

▽ R501 AND R504 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.

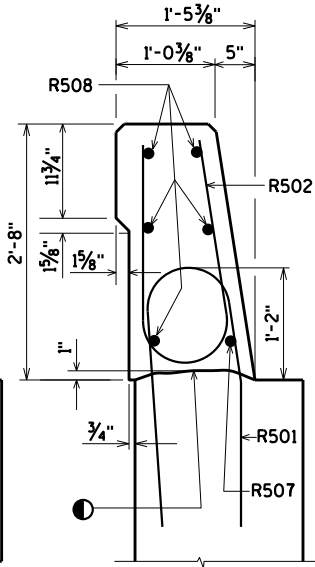


OUTSIDE ELEVATION

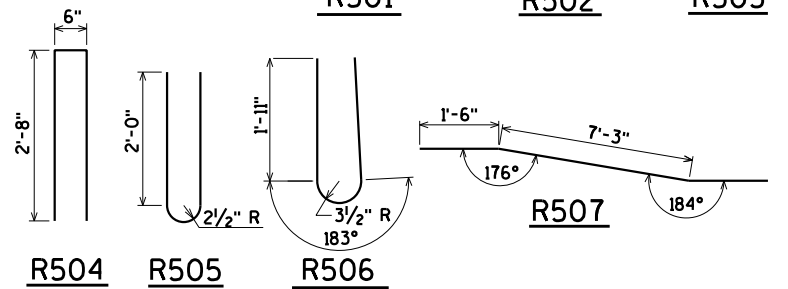
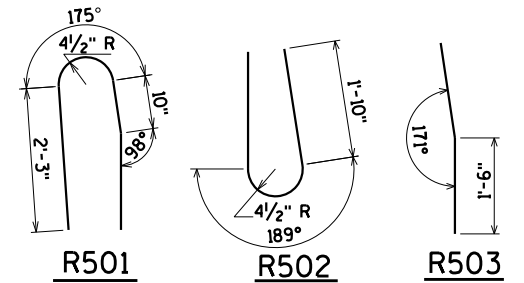


SECTION A

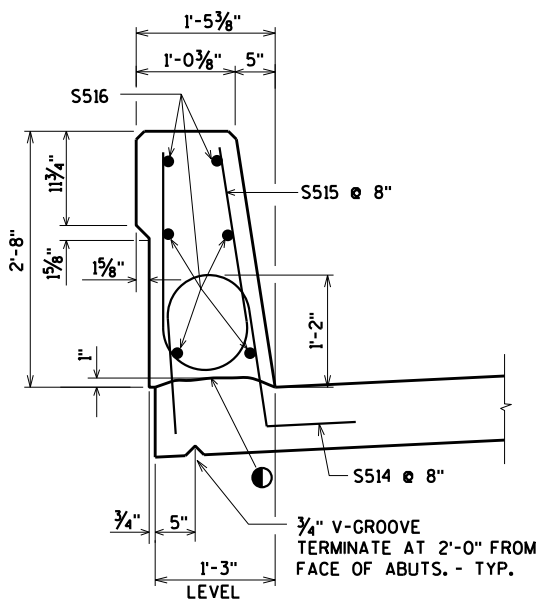
SECTION B



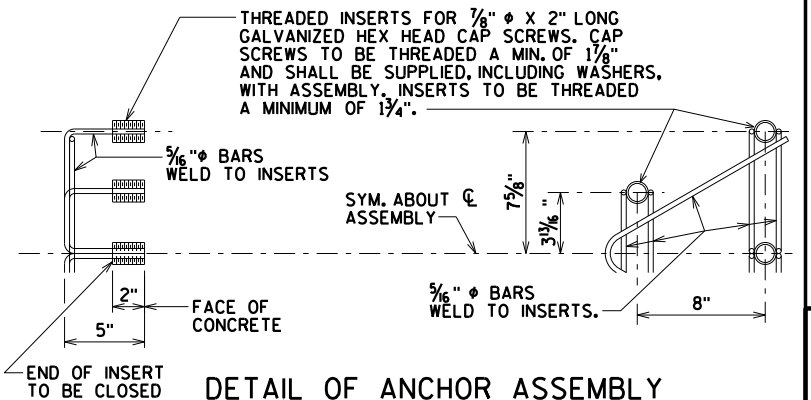
SECTION C



OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-9". MIN. JOINT SPACING OF 80'-0". DEFINE CONST. JOINT WITH A 3/4" - 'V' GROOVE.



SECTION THRU PARAPET ON BRIDGE



DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

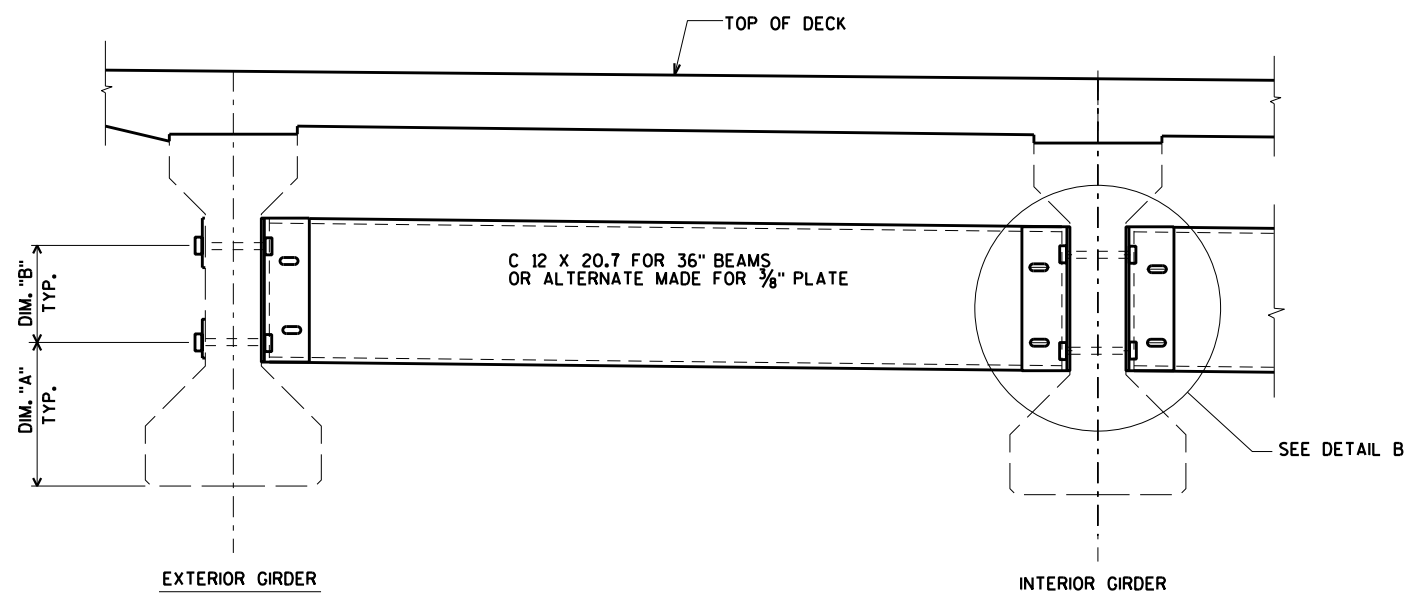
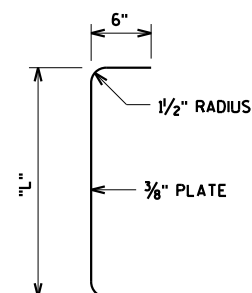
● CONST. JOINT - STRIKE OFF AS SHOWN.

■ R503 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE R503 BARS CORRECTLY ALONG TRANSITION OF PARAPET.

ORIGINAL PLANS PREPARED BY
AYRES ASSOCIATES
3433 Oakwood Hills Parkway
Eau Claire, WI 54701
www.AyresAssociates.com

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-22			
DRAWN BY		CLS	PLANS CK'D. CJM
SINGLE SLOPE PARAPET 32SS		SHEET 9 OF 10	

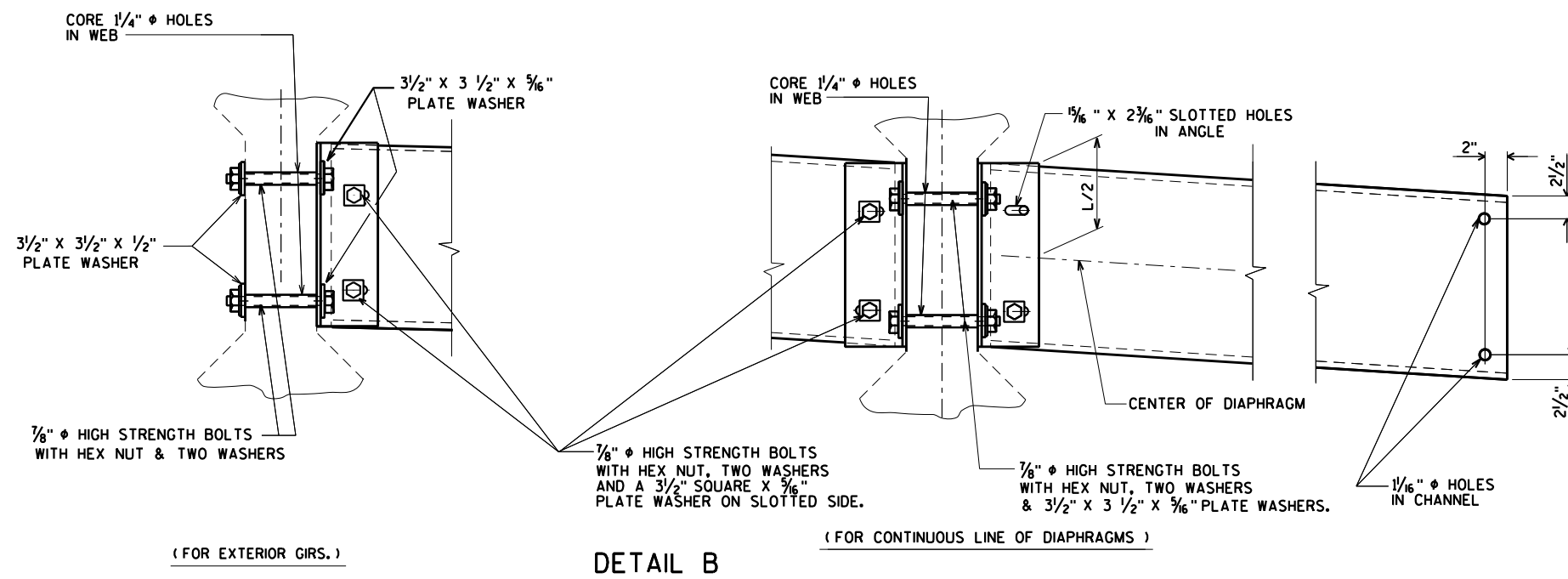
GIRDER HEIGHT	DIM. "A"	DIM. "B"	DIM. "L"	* DIM. "X"
36"	1'-2 7/8"	9 7/8"	1'-1 1/2"	3 1/4"



PART TRANSVERSE SECTION AT DIAPHRAGM

SECTION THRU ALTERNATE DIAPHRAGM

*DIM "X" = 2 1/2" FOR ALTERNATE PLATE DIAPHRAGM



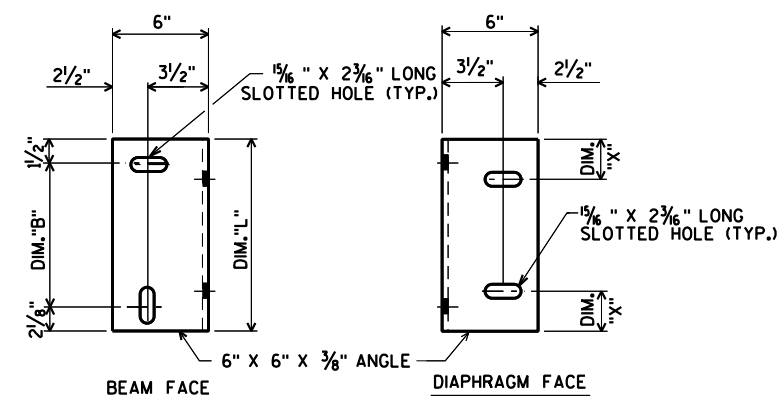
DETAIL B

ALL DIAPHRAGM MATERIAL AND CORED HOLES SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-16-22", EACH.

EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36.
ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE 1.

ALL DIAPHRAGM STRUCTURAL STEEL SHOWN SHALL BE HOT-DIPPED GALVANIZED. ALL BOLTS, NUTS AND WASHERS SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C. GALVANIZED NUTS SHALL BE TAPPED OVERSIZED IN ACCORDANCE WITH THE REQUIREMENTS OF ASTM A563 AND SHALL MEET THE REQUIREMENTS OF SUPPLEMENTARY REQUIREMENT S1 OF ASTM A563, LUBRICANT AND TEST FOR COATED NUTS.



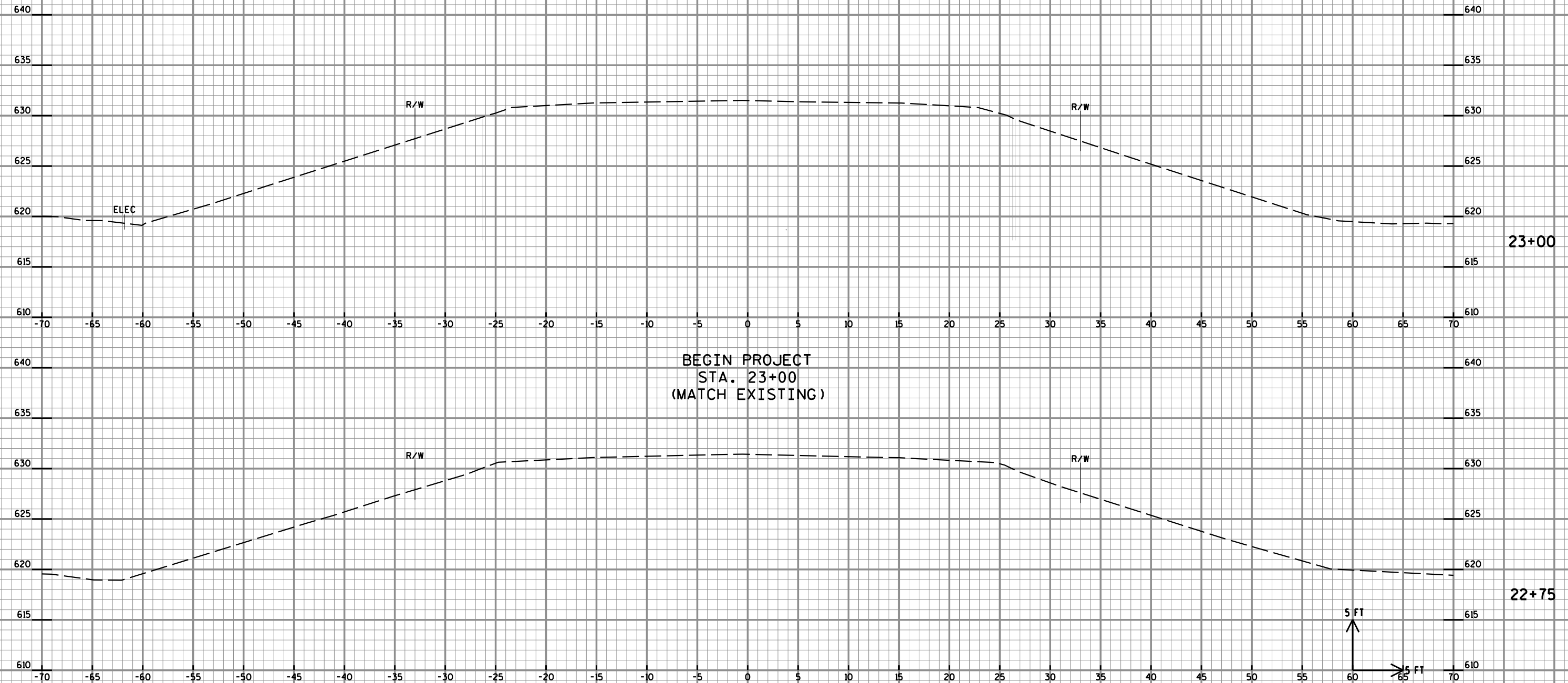
DIAPHRAGM SUPPORT

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-16-22			
DRAWN BY		CJM	PLANS CK'D. DNS
INTERM. STEEL DIAPH. DETAILS		SHEET 10 OF 10	

EARTHWORK SUMMARY (CATEGORY 0010)										
DIVISION	STATION	AREA			INCREMENTAL VOLUME			CUMULATIVE VOLUME		
		CUT	SALVAGED/ UNUSABLE PAVEMENT MATERIAL SF	FILL SF	CUT (1) CY	SALVAGED/ UNUSABLE PAVEMENT MATERIAL (2) CY	FILL (3) CY	CUT (1) 1.00 CY	EXPANDED FILL (4) 1.30 CY	MASS ORDNATE ±(5) CY
1 CTH C	23+00	63	0	0						
	23+21	60	0	0	48	0	0	48	0	48
	23+25	59	0	0	9	0	0	57	0	57
	23+50	52	0	0	51	0	0	108	0	108
	23+75	46	0	0	45	0	0	153	0	153
	24+00	34	0	140	37	0	65	190	85	106
	STRUCTURE (B-16-22)									
	26+40	35	0	140	52	0	91	52	118	-66
	26+75	46	0	0	45	0	0	97	118	-21
	27+00	51	0	1	37	0	0	134	118	16
	27+19	55	0	0	12	0	0	146	118	28
	27+25	57	0	0	56	0	0	202	118	84
	27+50	64	0	0						
TOTALS					392	0	156			189
205.0100 EXCAVATION COMMON = SAY 392										

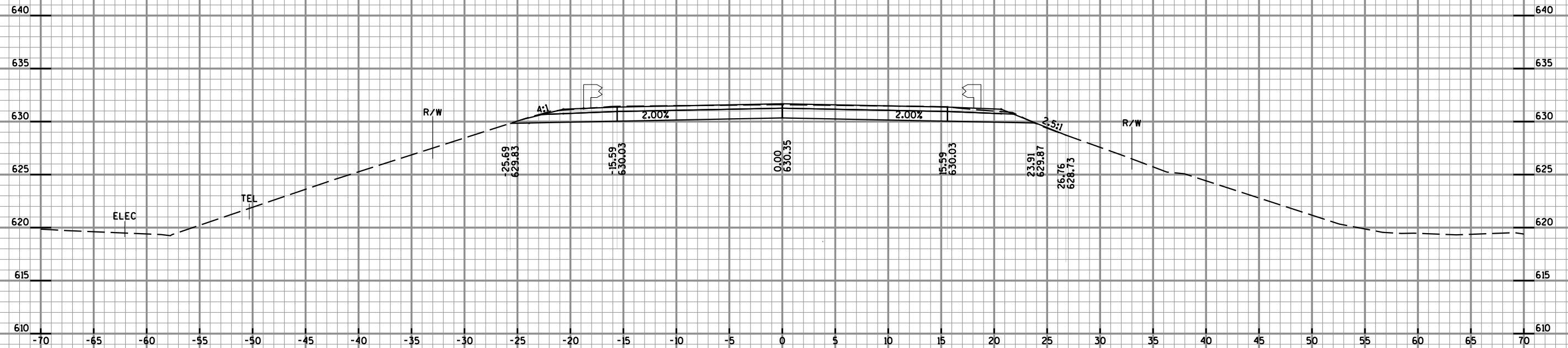
NOTES:
1) EXCAVATION COMMON IS THE SUM OF THE CUT COLUMN. ITEM NUMBER 205.0100
2) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT.
3) DOES NOT INCLUDE UNUSABLE PAVEMENT EXCAVATION VOLUME.
4) EXPANDED FILL FACTOR = 1.30 EXPANDED FILL = UNEXPANDED FILL * FILL FACTOR
5) THE MASS ORDNATE ± QTY CALCULATED FOR THE DIVISION.

PLUS (+) QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION.
MINUS (-) QUANTITY INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.

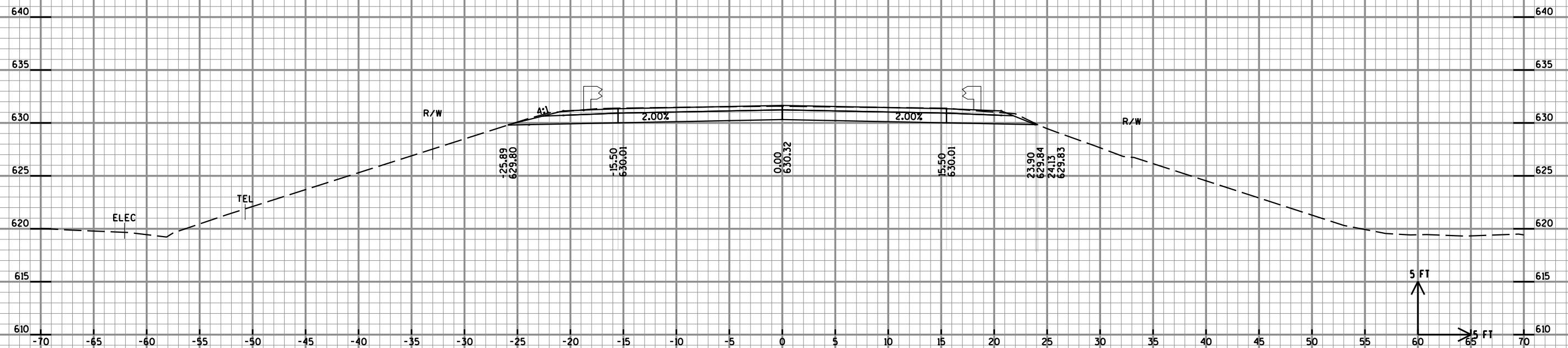


9

9



23+25

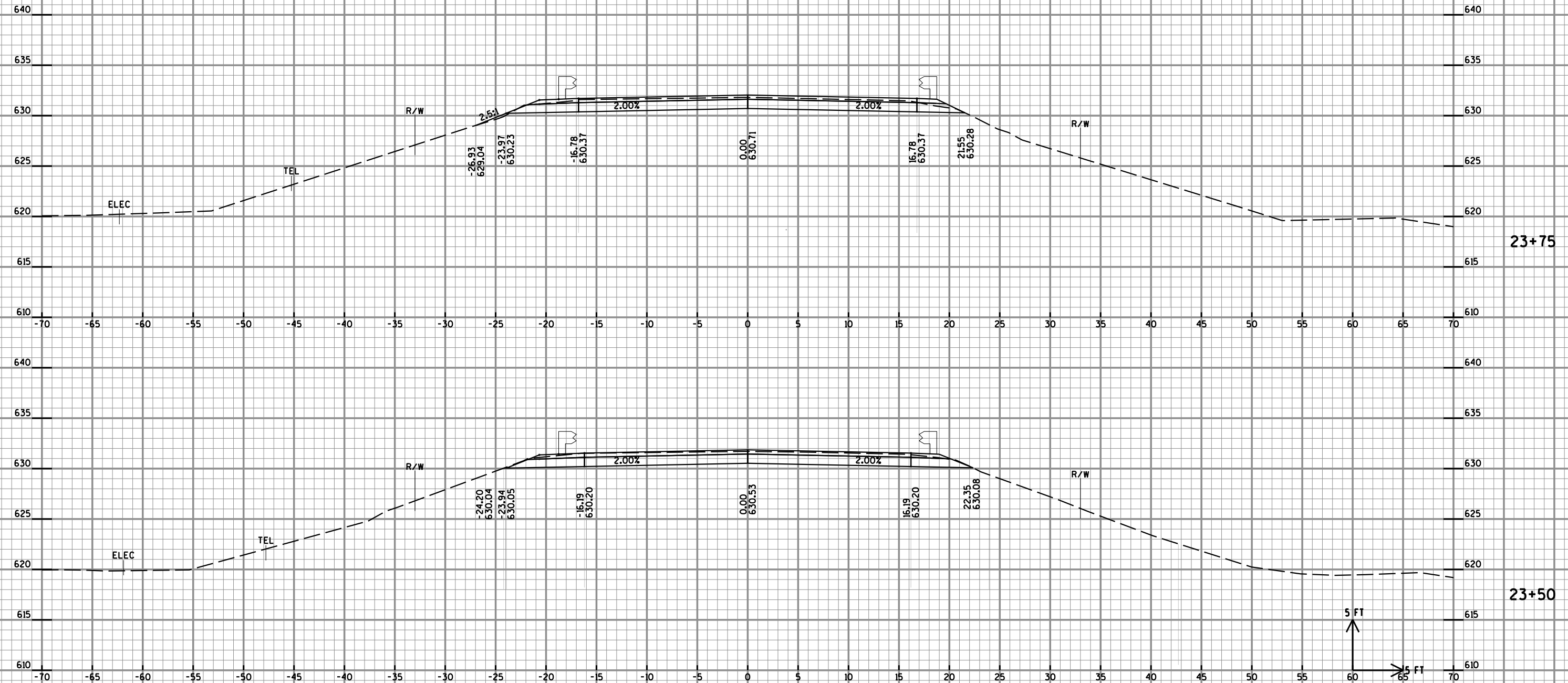


POST #9

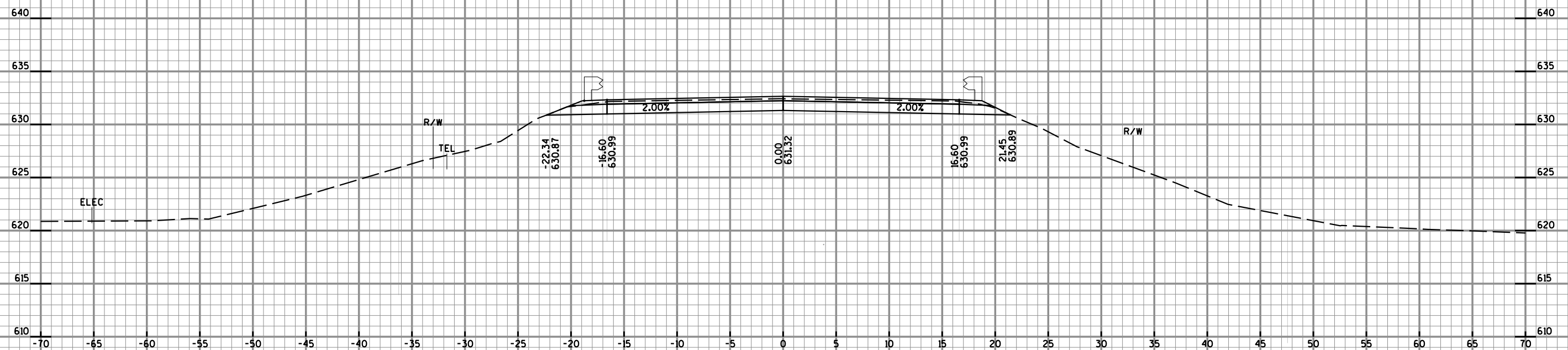
23+21

5 FT

5 FT



STA. 26+75 TO 26+75

 $26 + 75$

STRUCTURE B-16-22

9

9 |

PROJECT NO: 8745-00-71

HWY: CTH C

COUNTY: DOUGLAS

CROSS SECTIONS

SHEET

E

FILE NAME : U:\42-0899.00 - Douglas Co, CTH C Re-deck\InRoads\42089900_xs.dgn

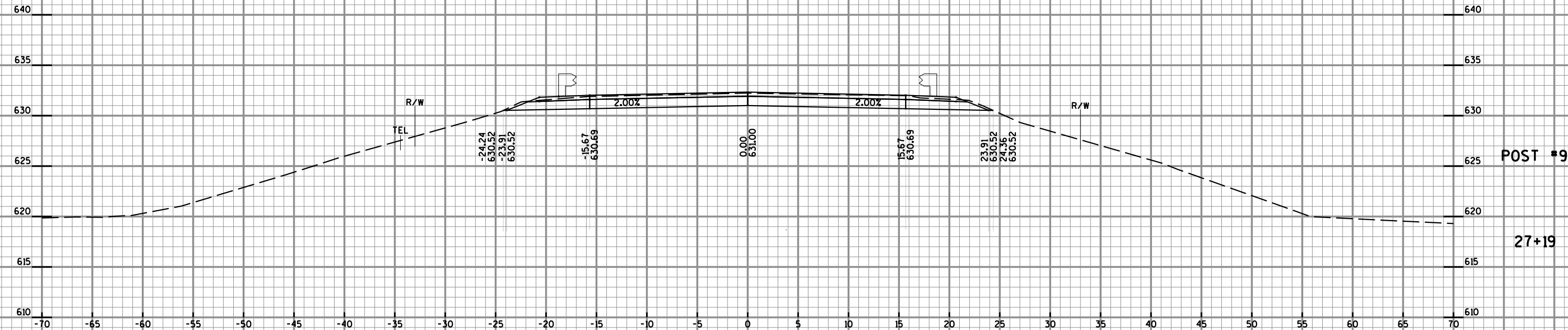
PLOT DATE : 7/13/2015

PLOT BY : AYRES-EC

PLOT NAME :

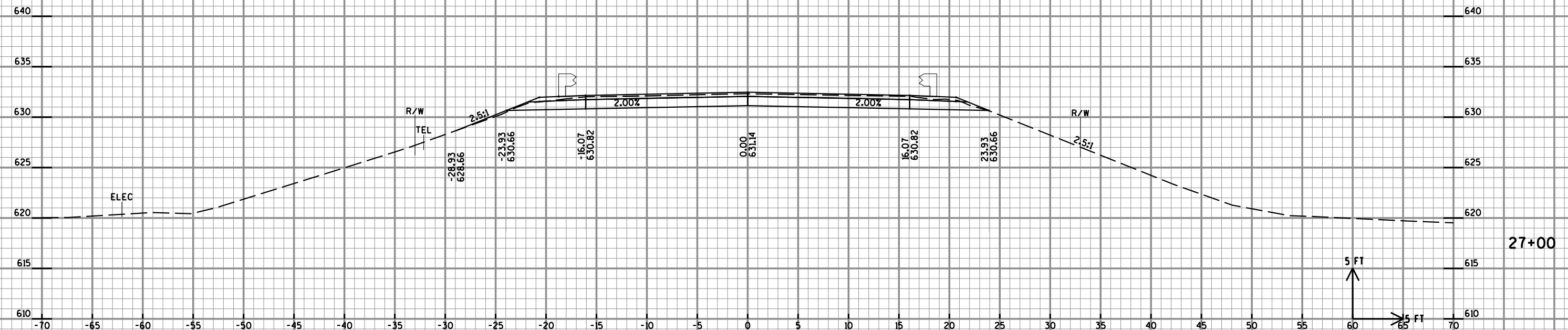
PLOT SCALE : 1:10

WISDOT/CADDS SHEET 21



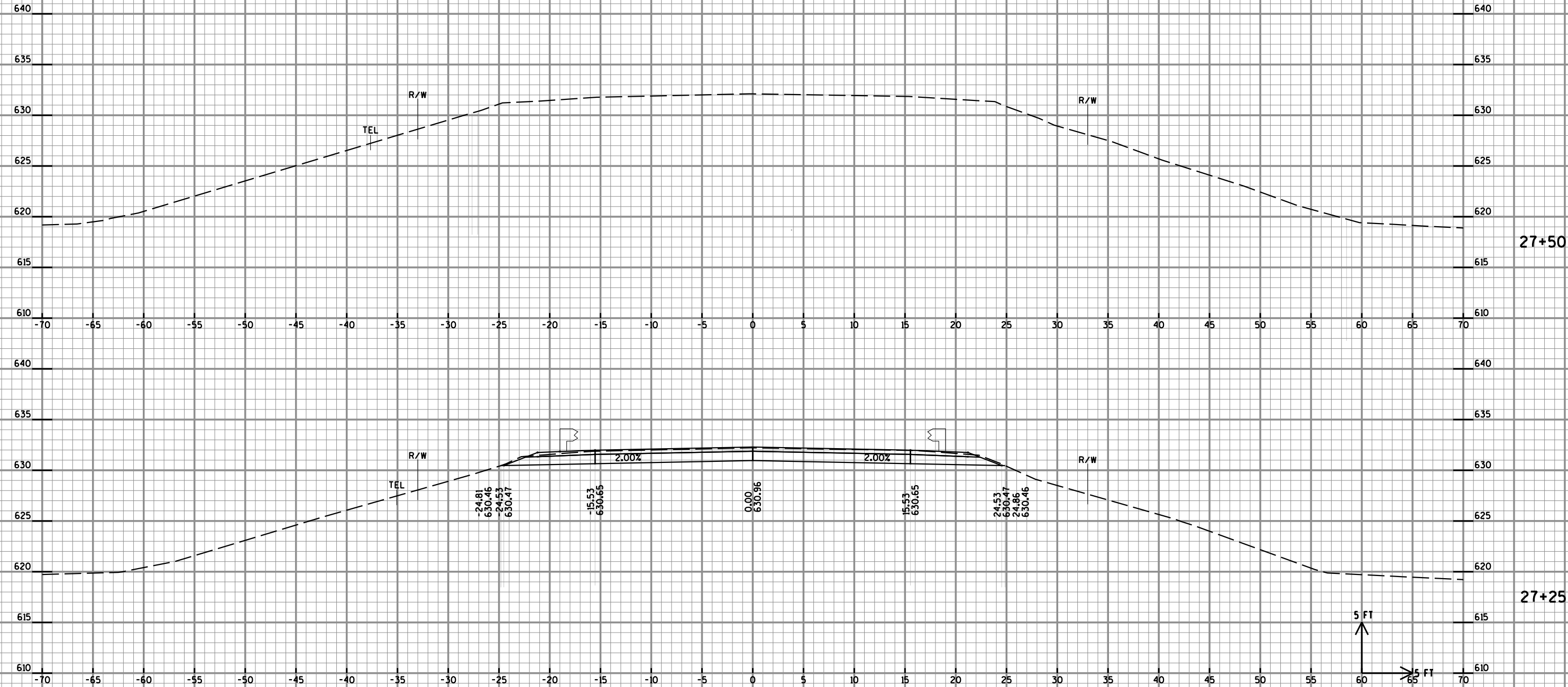
POST #9

27+19



27+00

END PROJECT
STA. 27+50
(MATCH EXISTING)





Wisconsin Department of Transportation

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through innovation and exceptional service.

<http://www.dot.wisconsin.gov>