

SUP

DEC 2015

ORDER OF SHEETS

Section No. 1 Title

Section No. 2 Typical Sections and Details

Section No. 3 Estimate of Quantities

Section No. 3 Miscellaneous Quantities

Section No. 4 Right of Way Plat

Section No. 5 Plan and Profile

Section No. 6 Standard Detail Drawings

Section No. 7 Sign Plates

Section No. 8 Structure Plans

Section No. 9 Computer Earthwork Data

Section No. 9 Cross Sections

TOTAL SHEETS = 70

PROJECT ID: 8520-01-74

COUNTY: SAWYER

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

HAYWARD - CLAM LAKE

CTH K / MOSQUITO BROOK ROAD INTERSECTION

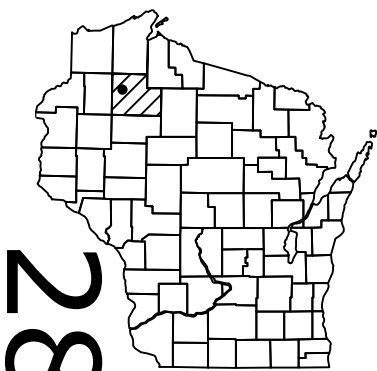
STH 77

SAWYER COUNTY

STATE PROJECT NUMBER

8520-01-74

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
8520-01-74	WISC 2015658	1



DESIGN DESIGNATION

A.A.D.T. 2016 = 3400

A.A.D.T. 2036 = 4600

D.H.V. = 630

D.D. = 61/39

T. = 19.1

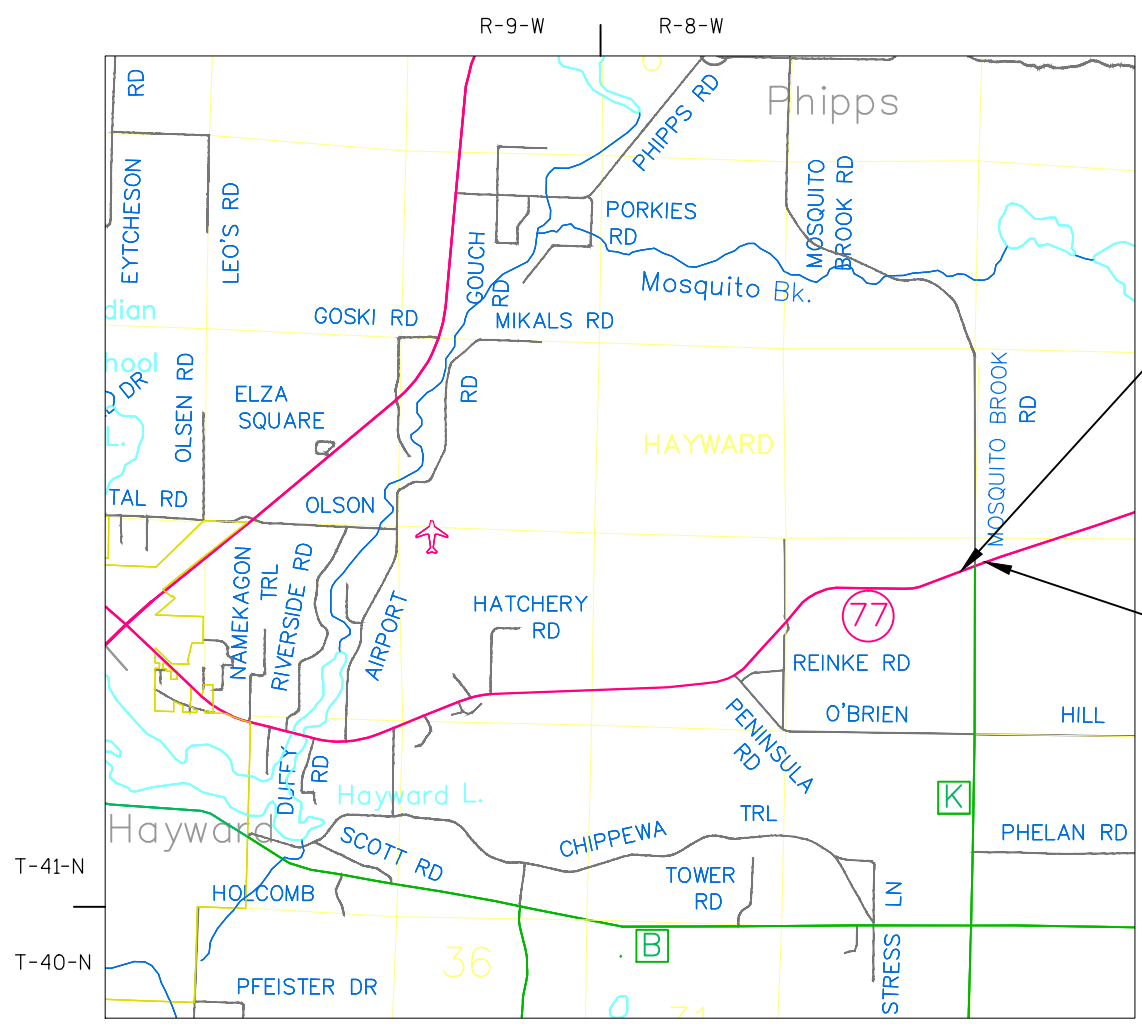
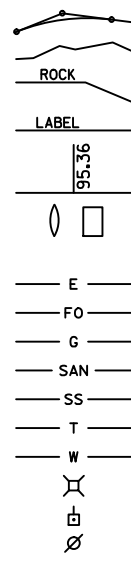
DESIGN SPEED = 60 MPH

ESALS = 170,000

CONVENTIONAL SYMBOLS

- PLAN
- CORPORATE LIMITS
- PROPERTY LINE
- LOT LINE
- LIMITED HIGHWAY EASEMENT
- EXISTING RIGHT OF WAY
- PROPOSED OR NEW R/W LINE
- SLOPE INTERCEPT
- REFERENCE LINE
- EXISTING CULVERT
- PROPOSED CULVERT (Box or Pipe)
- COMBUSTIBLE FLUIDS
- MARSH AREA
- WOODED OR SHRUB AREA

- PROFILE
- GRADE LINE
- ORIGINAL GROUND
- MARSH OR ROCK PROFILE (To be noted as such)
- SPECIAL DITCH
- GRADE ELEVATION
- CULVERT (Profile View)
- UTILITIES
- ELECTRIC
- FIBER OPTIC
- GAS
- SANITARY SEWER
- STORM SEWER
- TELEPHONE
- WATER
- UTILITY PEDESTAL
- POWER POLE
- TELEPHONE POLE



LAYOUT

SCALE 0 1 MILE

TOTAL NET LENGTH OF CENTERLINE = 0.17 MILES

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, SAWYER COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

BEGIN PROJECT

STA: 255+50(77)

END PROJECT

STA: 261+00(77)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor

Designer

Project Manager

Regional Examiner

Regional Supervisor

SURVEYOR

TRAVIS JENSEN

PHILLIP KEPPERS

DAN OJIBWAY

DAVID OSTROWSKI

APPROVED FOR THE DEPARTMENT

DATE: 7/24/2015


Signature

E

COMMON ABBREVIATIONS

ABUT.	ABUTMENT
AGG.	AGGREGATE
AH.	AHEAD
APPROX.	APPROXIMATE
A.E.W.	APRON ENDWALL
ASPH.	ASPHALTIC
A.D.T.	AVERAGE DAILY TRAFFIC
AZ.	AZIMUTH
BK.	BACK
BEG.	BEGIN
B.M.	BENCH MARK
C/L	CENTER LINE
CONC.	CONCRETE
CONST.	CONSTRUCTION
CO.	COUNTY
C.T.H.	COUNTY TRUNK HIGHWAY
X-SEC.	CROSS SECTION
CR.	CRUSHED
CFS	CUBIC FEET/SECOND
C.Y., CU. YD.	CUBIC YARD
CULV.	CULVERT
C.P.	CULVERT PIPE
D.O.T.	DEPARTMENT OF TRANSPORTATION
D.H.V.	DESIGN HOUR VOLUME
DIA.	DIAMETER
D.	DIRECTIONAL DISTRIBUTION
DISCH. OR DIS.	DISCHARGE
EA.	EACH
ELECT.	ELECTRIC
EL. OR ELEV.	ELEVATION
EMB.	EMBANKMENT
E.B.S.	EXCAVATION BELOW SUBGRADE
EXIST.	EXISTING
FERT.	FERTILIZE
F.E.	FIELD ENTRANCE
FIN.	FINISHED
FT.	FOOT
F.L.	FLOW LINE
GA.	GAUGE
HORIZ.	HORIZONTAL
CWT.	HUNDREDWEIGHT
INL.	INLET
LT.	LEFT
L.H.F.	LEFT-HAND FORWARD
LIN.	LINEAR
LIN. FT.	LINEAR FOOT
L.S.	LUMP SUM
MAX.	MAXIMUM
MI.	MILE
MISC.	MISCELLANEOUS
N.E.	NORTH EAST
N.W.	NORTH WEST
PAV'T	PAVEMENT
P.C.	POINT OF CURVATURE
P.I.	POINT OF INTERSECTION
P.T.	POINT OF TANGENCY
P.O.T.	POINT ON TANGENT
LB.	POUND
P.E.	PRIVATE ENTRANCE
PROJ.	PROJECT
R.	RANGE
REQ'D	REQUIRED
RT.	RIGHT
R.H.F.	RIGHT-HAND FORWARD
R/W	RIGHT OF WAY
RD.	ROAD
SHR.	SHRINKAGE
SL.	SLOPE
STD.	STANDARD
S.D.D.	STANDARD DETAIL DRAWINGS
S.T.H.	STATE TRUNK HIGHWAY
STA.	STATION
S.P.P.A.	STRUCTURAL PLATE PIPE ARCH
STRUCT.	STRUCTURE
SURF.	SURFACE
TEL.	TELEPHONE
TN.	TOWN
T.	TRUCKS (PERCENT OF)
UNCL.	UNCLASSIFIED
U.G.	UNDERGROUND
V.	VELOCITY OR DESIGN SPEED
V.C.	VERTICAL CURVE



Dial  or (800)242-8511

www.DiggersHotline.com

DNR CONTACT
WISCONSIN DEPARTMENT OF NATURAL RESOURCES
NORTHWEST REGION
810 WEST MAPLE STREET
SPOONER, WI 54801
ATTN: SHAWN HASELEU
(715) 635-4228

DESIGN CONTACT
WISCONSIN DEPARTMENT OF TRANSPORTATION
NORTHWEST REGION
1701 NORTH 4TH STREET
SUPERIOR, WI 54880
ATTN: TRAVIS JENSEN
(715) 395-3025

REGION CONTACT
WISCONSIN DEPARTMENT OF TRANSPORTATION
NORTHWEST REGION
1701 NORTH 4TH STREET
SUPERIOR, WI 54880
ATTN: PHIL KEPERS
(715) 395-3027

COUNTY CONTACT
SAWYER COUNTY HIGHWAY DEPARTMENT
14688 W COUNTY ROAD B
HAYWARD, WI 54843
ATTN: GARY GEDART, HIGHWAY COMMISSIONER
(715) 634-2691

SURVEY CONSULTANT CONTACT
GREMMER & ASSOCIATES, INC.
120 WILSHIRE BOULEVARD NORTH
STEVENS POINT, WI 54481
(715) 341-4363

UTILITIES				
	UTILITY OR MUNICIPALITY	ADDRESS	CONTACT	UTILITY TYPE
*	CENTURYLINK	425 ELLINGSOON AVE, HAWKINS, WI 54530	BRIAN HUHN (715) 532-0023 BRIAN.HUHN@CENTURYLINK.COM	COMMUNICATION LINE
*	NORVADO	43750 USH 63, P.O. BOX 67, CABLE, WI 54821	GUY FOLSDOM (715) 580-8123, GFOLSDOM@NORVADO.COM	COMMUNICATION LINE
*	JUMP RIVER ELECTRIC	13895 COUNTY RD B HAYWARD, WI 54843	SAM HOWARD (715) 415-0539 SHOWARDE@JREC.NET	ELECTRIC
*	XCEL ENERGY	2911 S PIONEER AVE, RICE LAKE, WI 54868	STACEY HAUGEN (715) 236-5721	ELECTRIC
*	MEMBER OF DIGGERS HOTLINE			

GENERAL NOTES

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT FOR AREAS WITHIN FINISHED SHOULDER POINT, SHALL BE FERTILIZED, SEEDED, AND MULCHED AS DIRECTED BY THE ENGINEER. SEED MIXTURE NO. 20 SHALL BE USED THROUGHOUT THE PROJECT.

EXCAVATION BELOW SUBGRADE (EBS) IS NOT USED TO BALANCE YARDAGE AND IS NOT SHOWN ON THE CROSS SECTIONS BUT IS MEASURED AND PAID FOR AS COMMON EXCAVATION. THE LOCATION OF EBS SHALL BE DETERMINED BY THE ENGINEER.

THE LOCATIONS OF UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

SILT FENCE TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER.

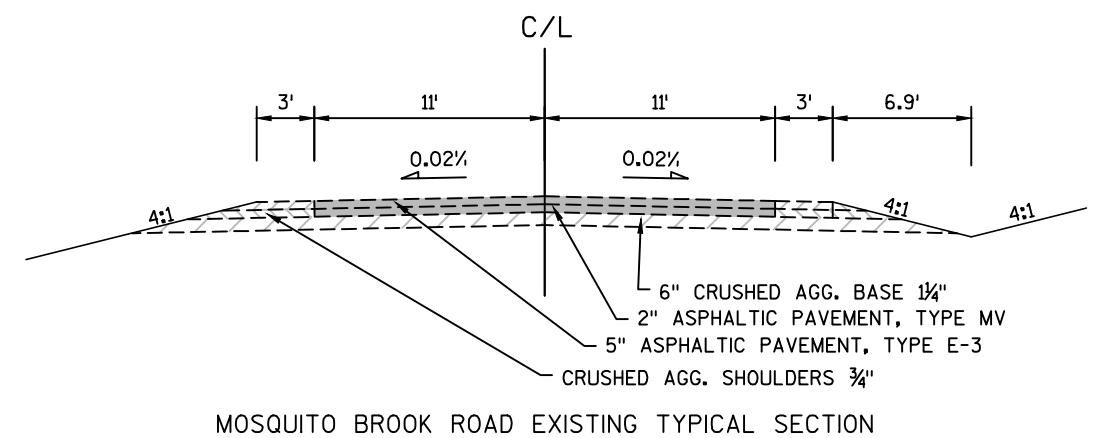
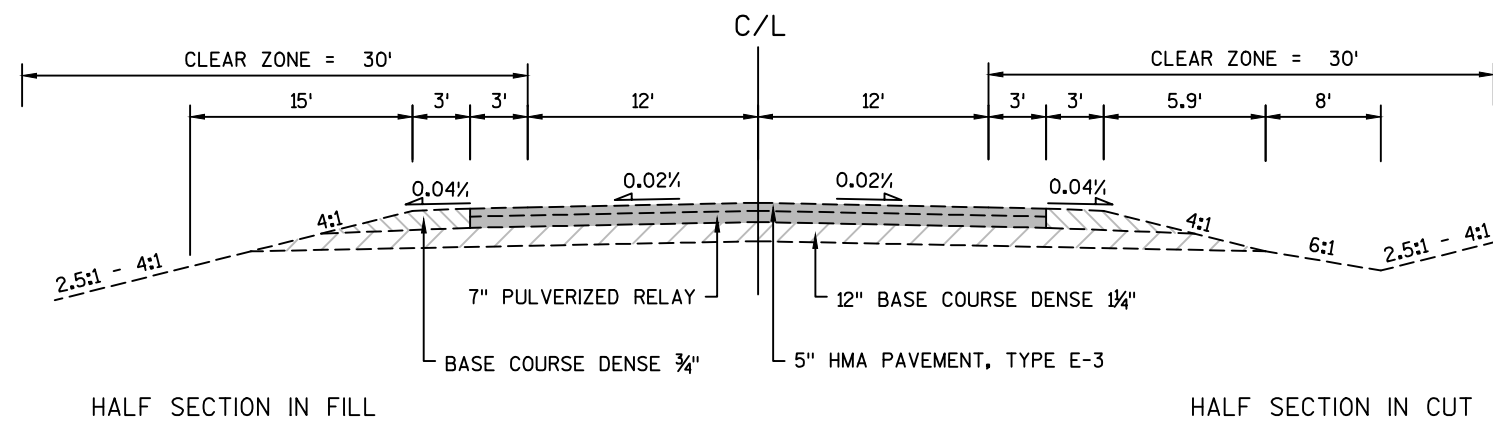
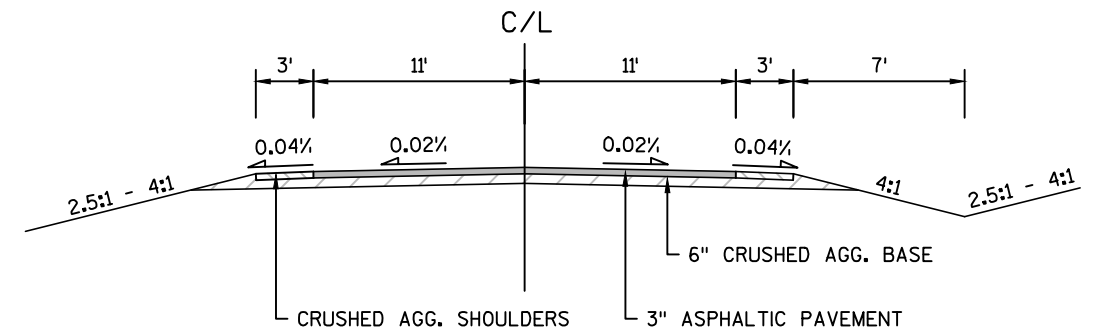
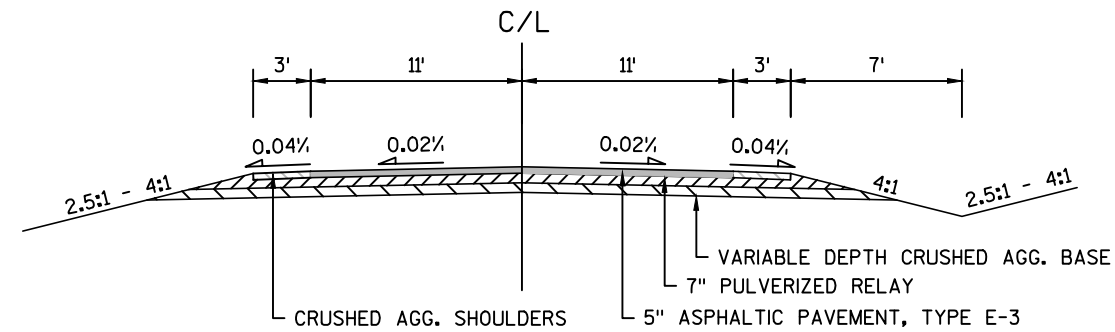
A SAWED JOINT WILL BE REQUIRED WHERE NEW PAVEMENT IS TO MEET AN EXISTING PAVED SURFACE.

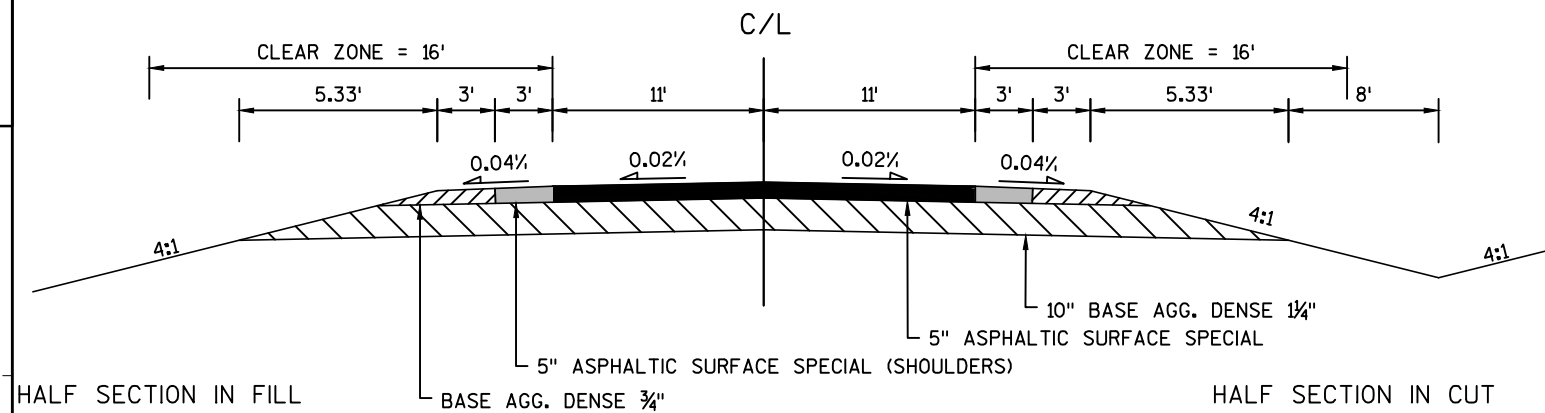
DETAILS OF CONSTRUCTION NOT SHOWN SHALL BE IN ACCORDANCE WITH THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS.

OTHER WETLANDS MAY EXIST IN LOCATIONS THAT ARE NOT SHOWN ON THE PLANS. DO NOT STAGE IN OR DISTURB WETLAND AREAS.

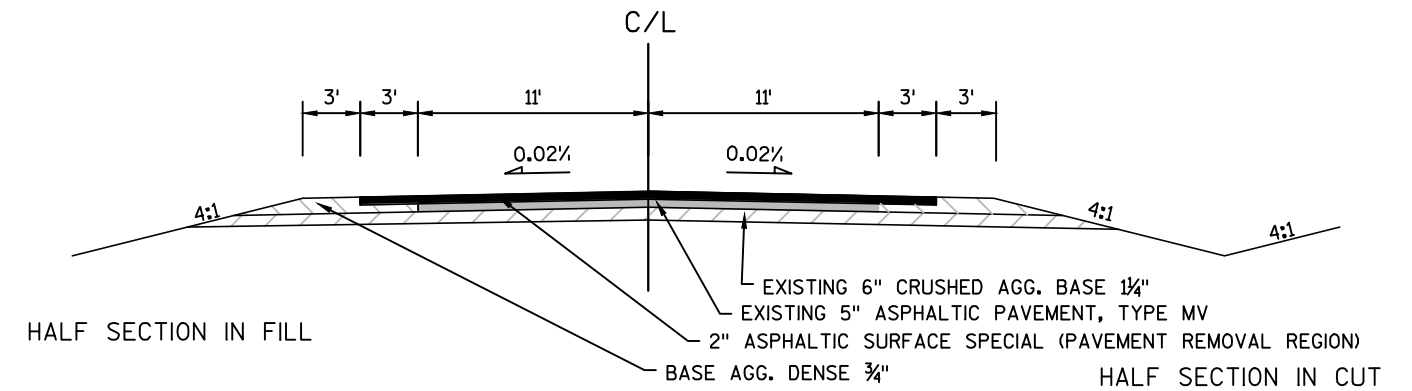
CONSTRUCTION PERMITS FOR DRIVEWAY CONSTRUCTION HAVE BEEN OBTAINED AND SUCH RIGHTS WILL BE EXTENDED TO THE CONTRACTOR.

VERTICAL DATUM ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO NGVD88(2012).

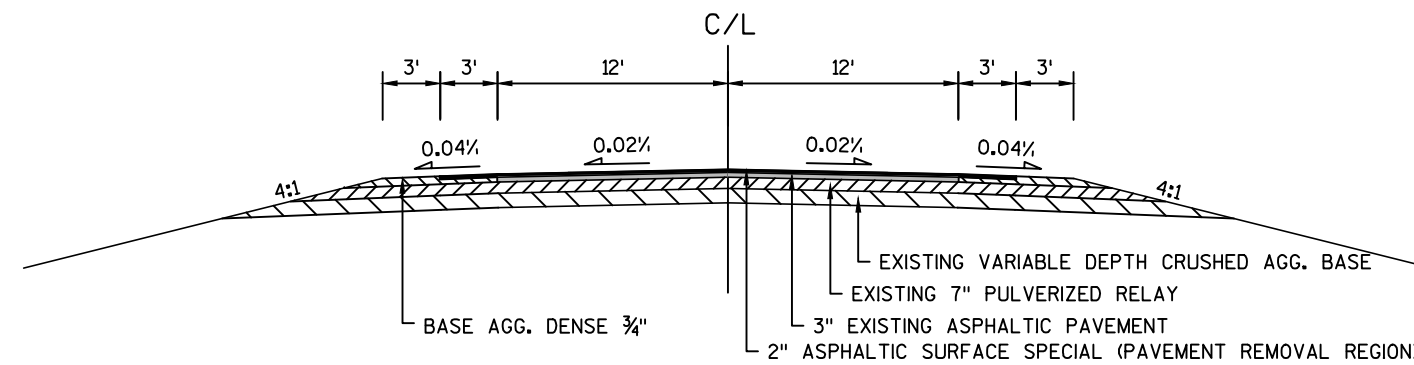




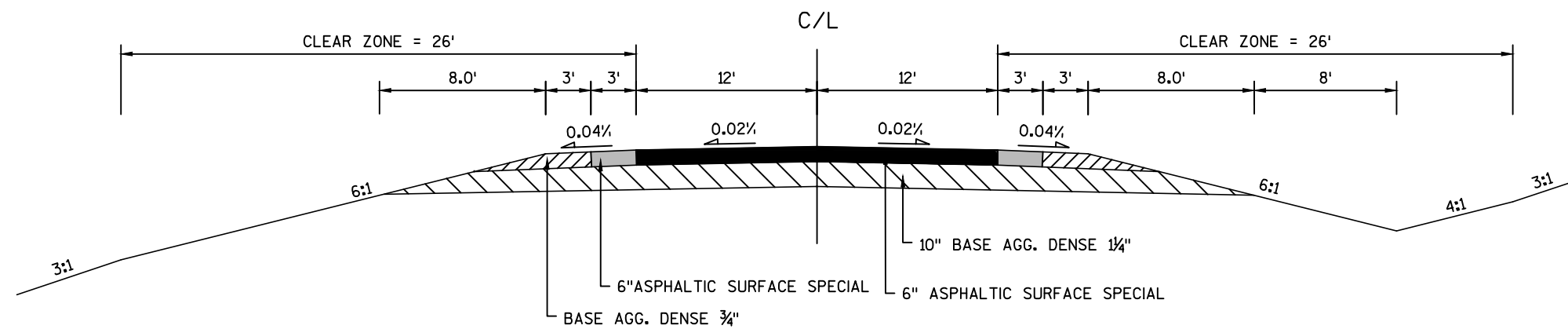
MOSQUITO BROOK ROAD TYPICAL PROPOSED SECTION
STA 10+00 - 11+43.40



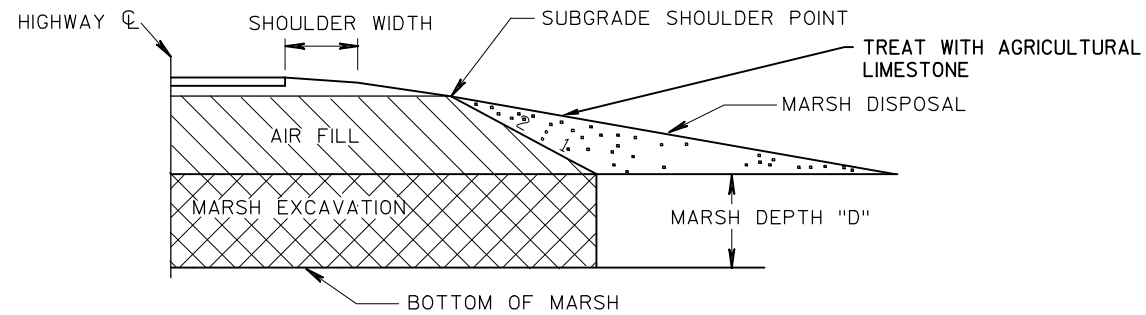
MOSQUITO BROOK ROAD TYPICAL PROPOSED SECTION
STA 11+43.40 - 12+28 (PAVING TRANSITION AREA)



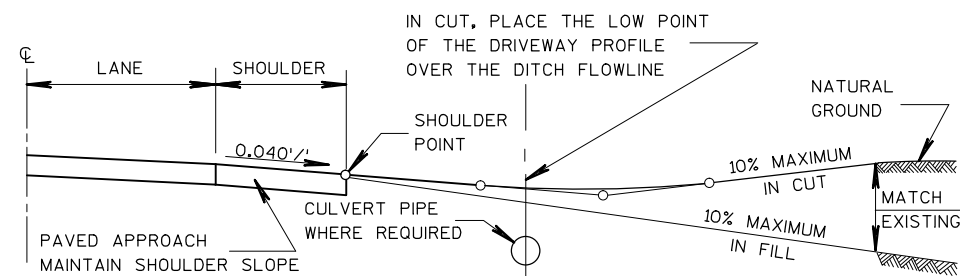
CTH K TYPICAL PROPOSED SECTION
STA: 10+59 - 11+55
(PAVING TRANSITION AREA)



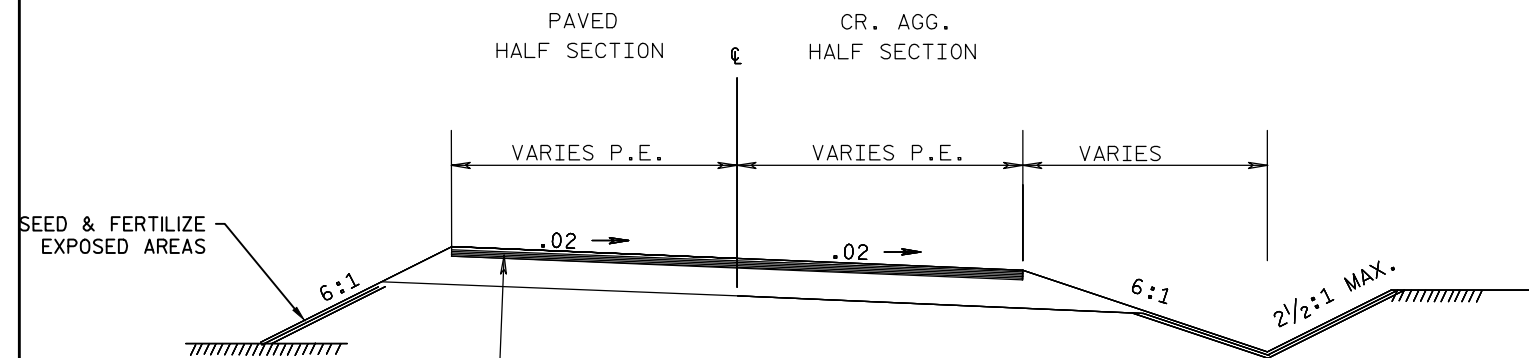
CTH K TYPICAL PROPOSED SECTION
STA: 11+55 - 17+35



TYPICAL MARSH EXCAVATION



TYPICAL DRIVEWAY PROFILES

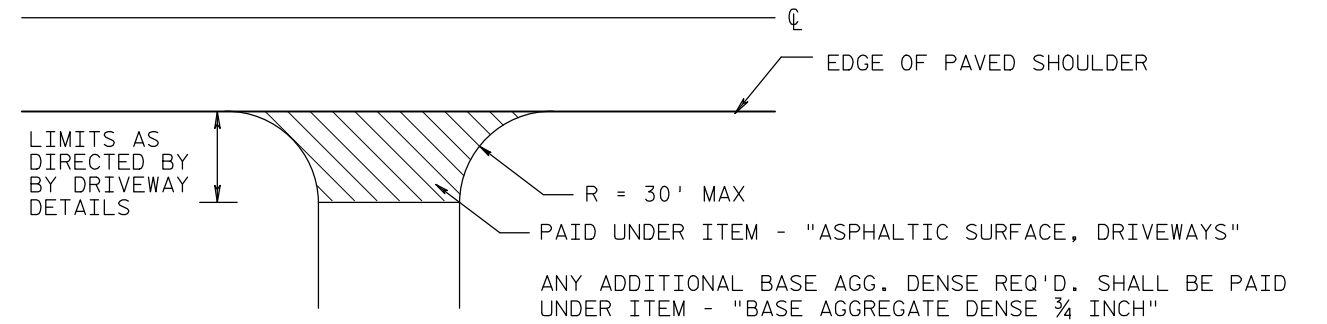


NOTE: WHOLE DRIVEWAY WIDTH SLOPES TOWARD STH 77 AT 2.0%

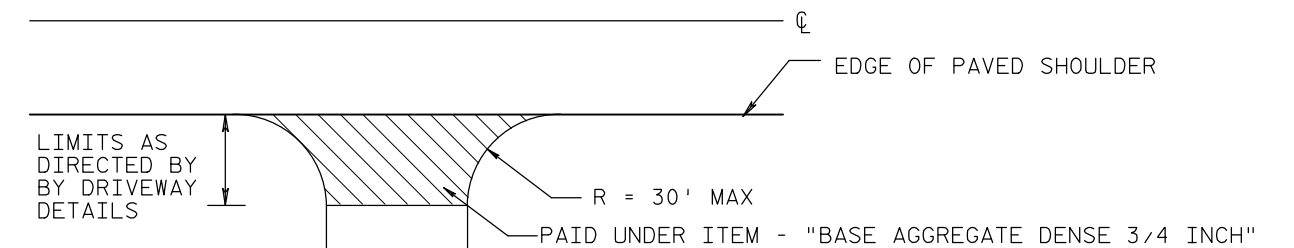
TYPICAL SECTION
FOR PRIVATE ENTRANCES
MBR STA: 11+00

*OR MATCH EXIST.
ASPH. DEPTH

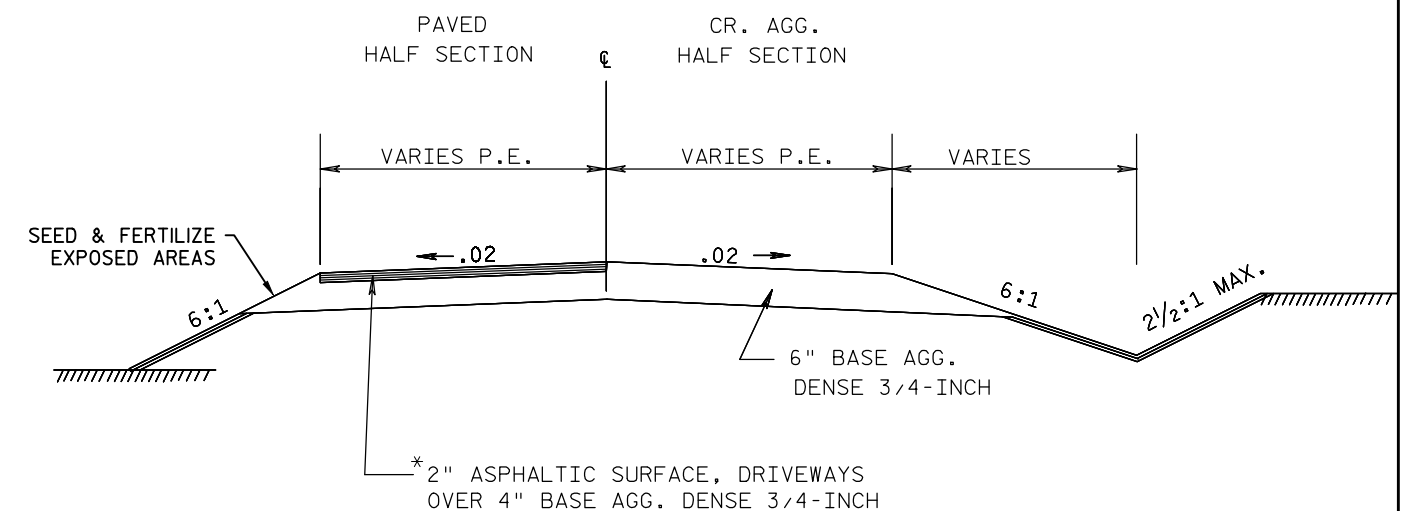
*2" ASPHALTIC SURFACE, DRIVEWAYS
OVER 4" BASE AGG. DENSE 3/4-INCH



RURAL DRIVEWAY DETAIL - ASPHALT

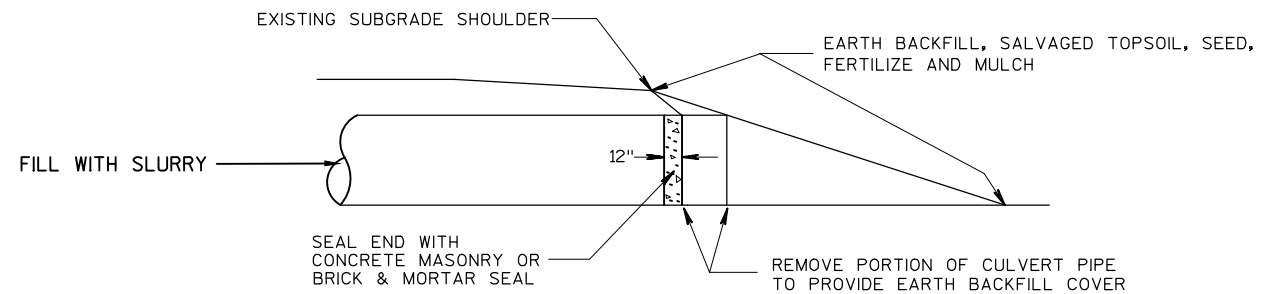


RURAL DRIVEWAY DETAIL - GRAVEL

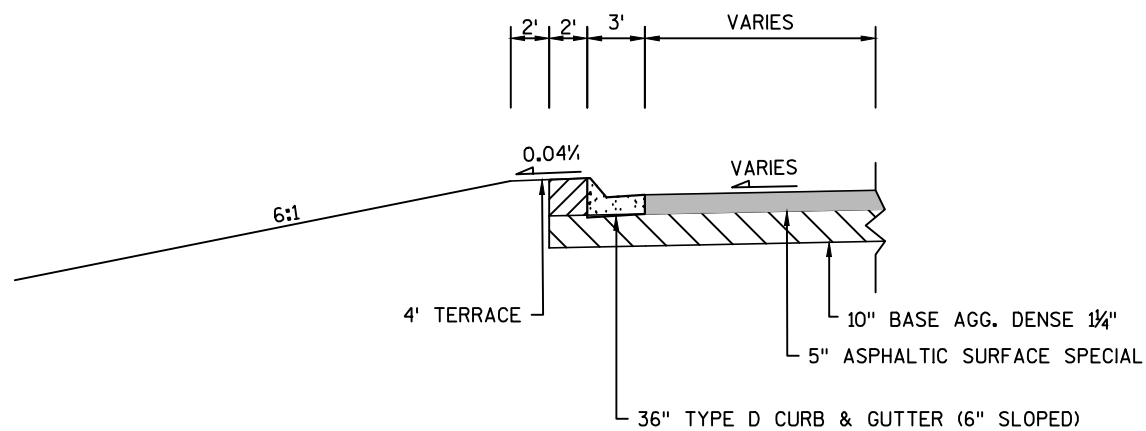


TYPICAL SECTION
FOR PRIVATE ENTRANCES

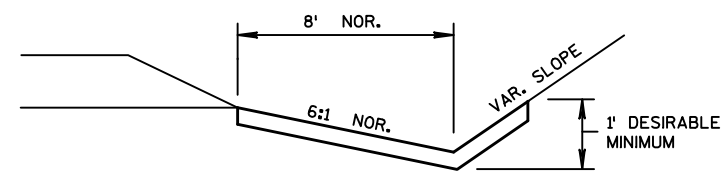
CTH K STA: 14+75R
CTH K STA: 15+00L



ABANDONING CULVERT PIPE SPECIAL

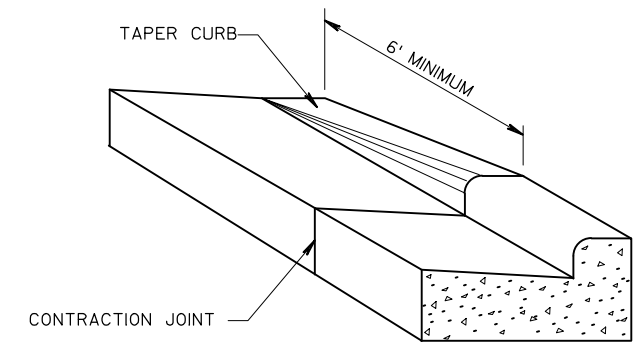


TYPICAL SECTION FOR SLOPE TREATMENT
BEHIND CURB & GUTTER

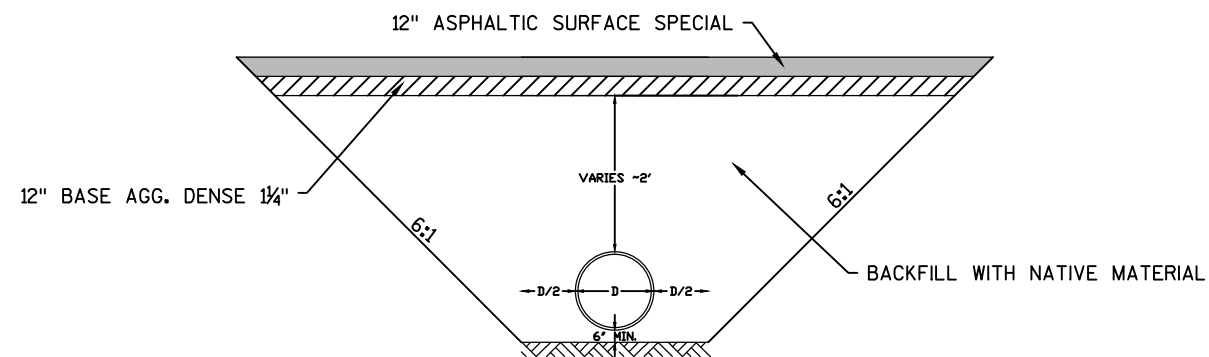


EROSION MAT DETAIL FOR DITCHES

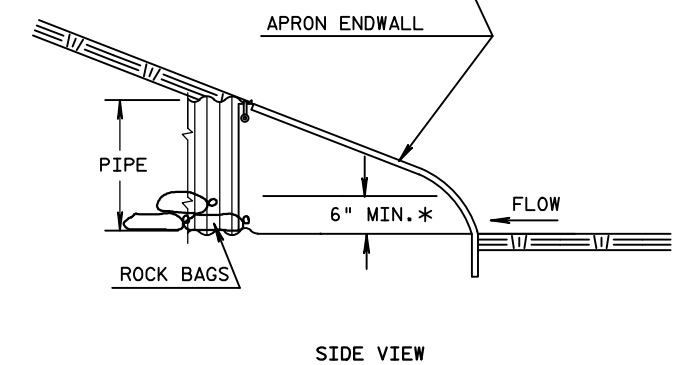
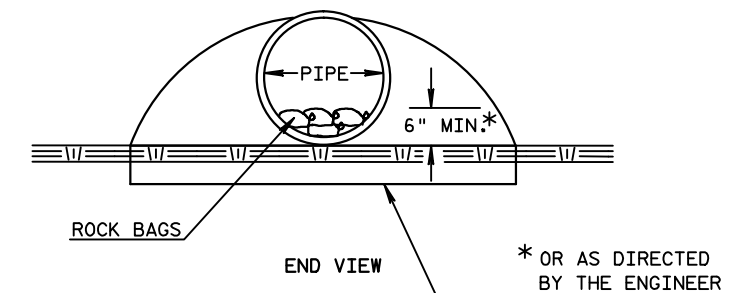
CLASS II, TYPE C



DETAIL OF CURB & GUTTER TERMINI

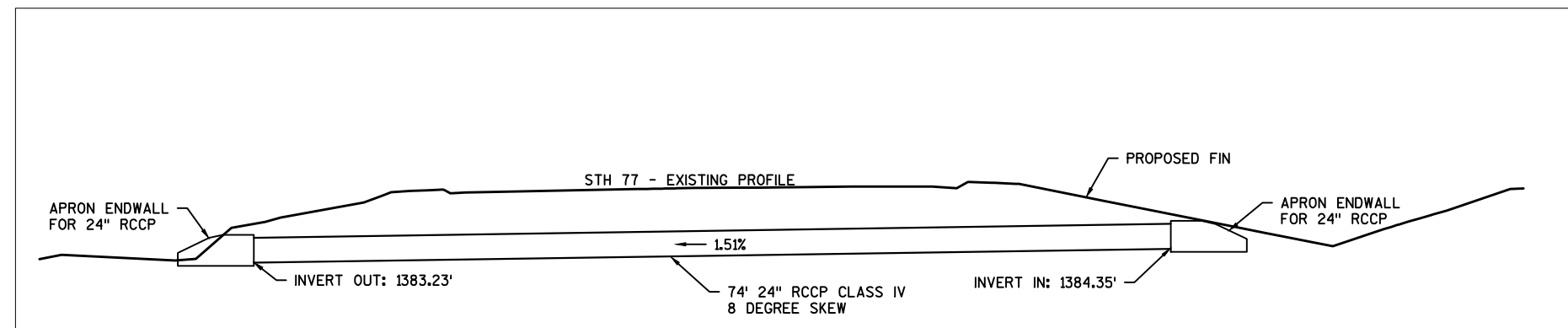


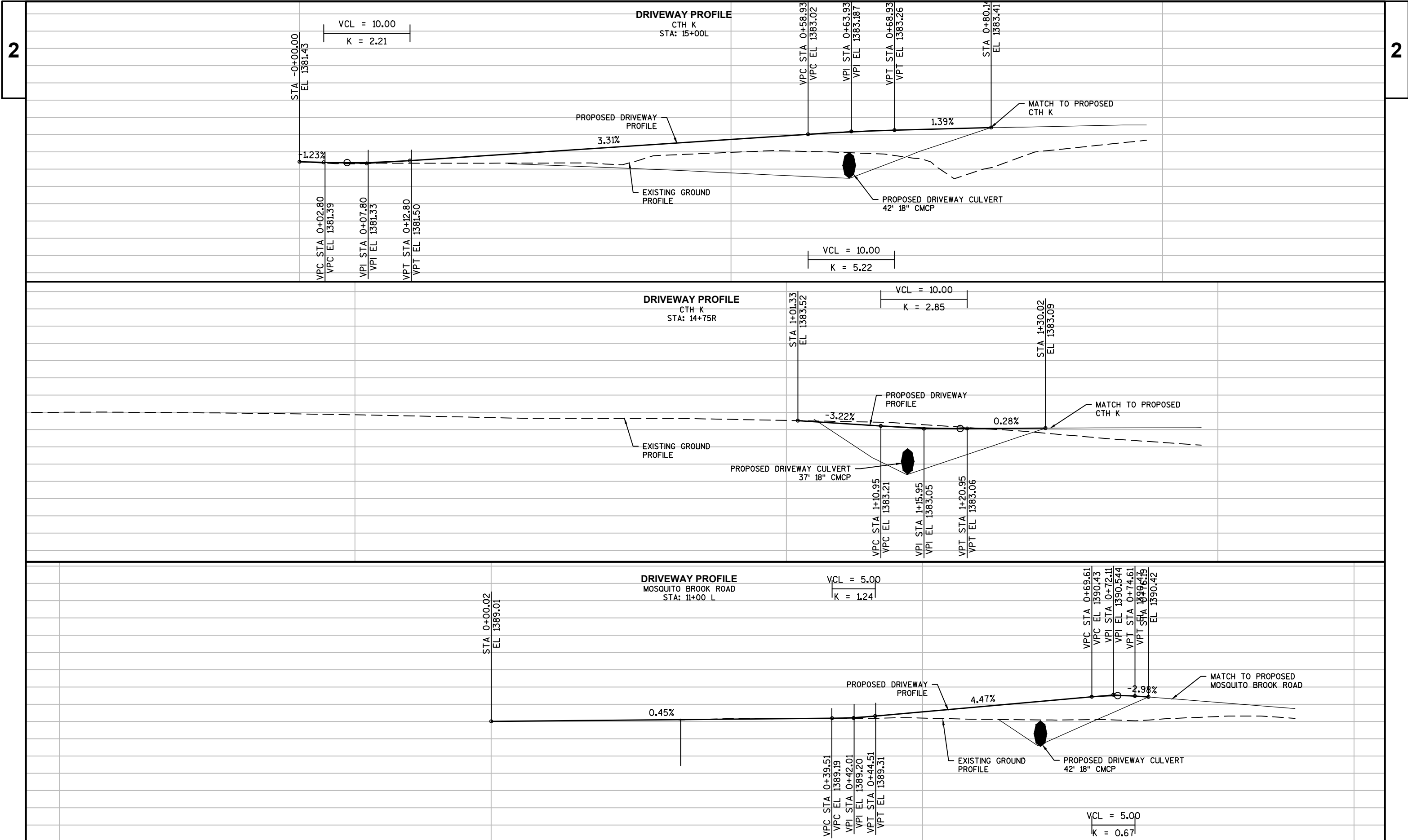
CULVERT PIPE INSTALLATION DETAIL

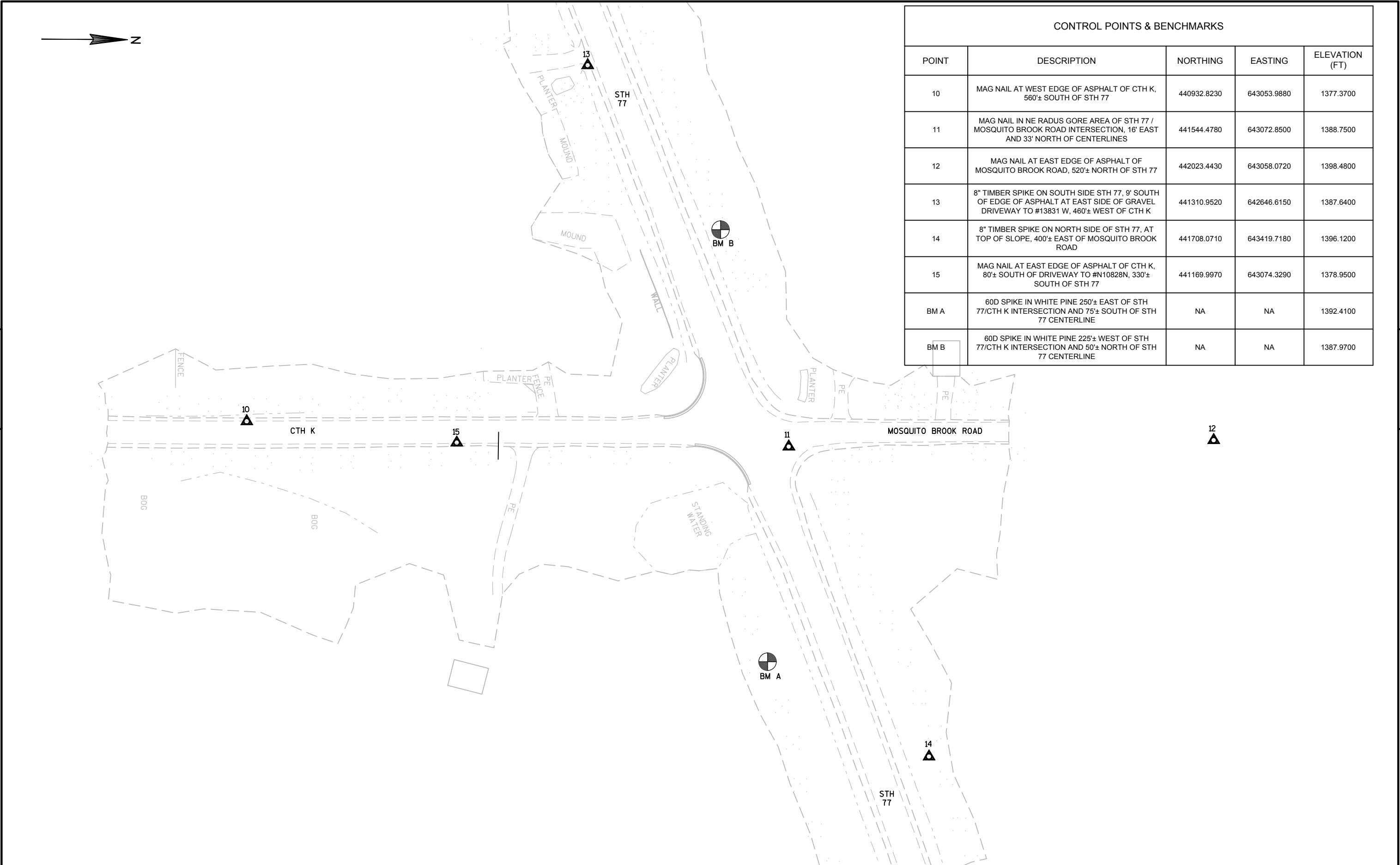


CULVERT PIPE CHECK

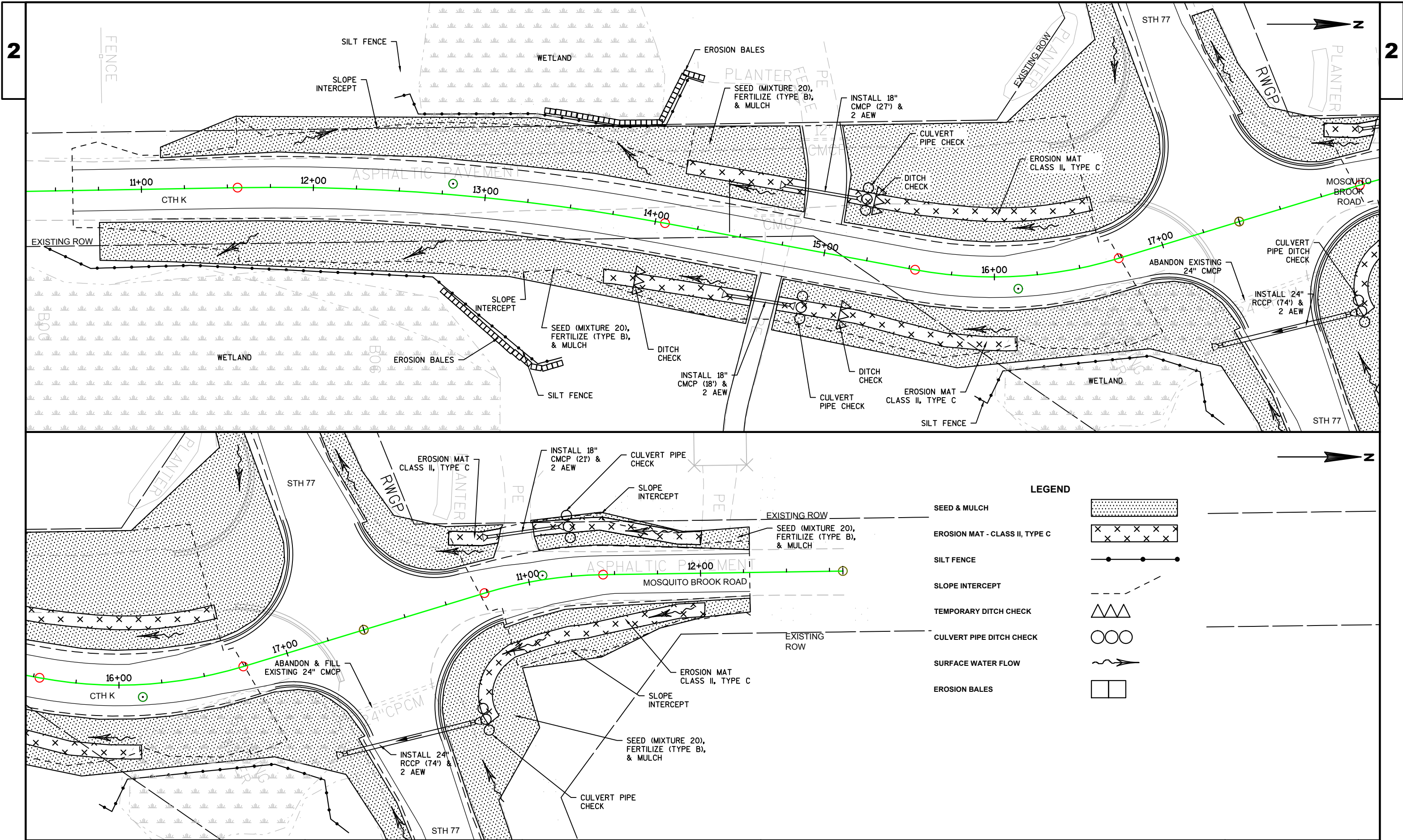
PIPE CULVERT
STA: 258+80 (STH 77)







CONTROL POINTS & BENCHMARKS				
POINT	DESCRIPTION	NORTHING	EASTING	ELEVATION (FT)
10	MAG NAIL AT WEST EDGE OF ASPHALT OF CTH K, 560'± SOUTH OF STH 77	440932.8230	643053.9880	1377.3700
11	MAG NAIL IN NE RADUS GORE AREA OF STH 77 / MOSQUITO BROOK ROAD INTERSECTION, 16' EAST AND 33' NORTH OF CENTERLINES	441544.4780	643072.8500	1388.7500
12	MAG NAIL AT EAST EDGE OF ASPHALT OF MOSQUITO BROOK ROAD, 520'± NORTH OF STH 77	442023.4430	643058.0720	1398.4800
13	8" TIMBER SPIKE ON SOUTH SIDE STH 77, 9' SOUTH OF EDGE OF ASPHALT AT EAST SIDE OF GRAVEL DRIVEWAY TO #13831 W, 460'± WEST OF CTH K	441310.9520	642646.6150	1387.6400
14	8" TIMBER SPIKE ON NORTH SIDE OF STH 77, AT TOP OF SLOPE, 400'± EAST OF MOSQUITO BROOK ROAD	441708.0710	643419.7180	1396.1200
15	MAG NAIL AT EAST EDGE OF ASPHALT OF CTH K, 80'± SOUTH OF DRIVEWAY TO #N10828N, 330'± SOUTH OF STH 77	441169.9970	643074.3290	1378.9500
BM A	60D SPIKE IN WHITE PINE 250'± EAST OF STH 77/CTH K INTERSECTION AND 75'± SOUTH OF STH 77 CENTERLINE	NA	NA	1392.4100
BM B	60D SPIKE IN WHITE PINE 225'± WEST OF STH 77/CTH K INTERSECTION AND 50'± NORTH OF STH 77 CENTERLINE	NA	NA	1387.9700



PROJECT NO:8520-01-74

HWY:STH 77

COUNTY:SAWYER

EROSION CONTROL

SHEET

E

FILE NAME : N:\PDS\C3D\85200104\SHEETSP\PLAN\85200104_EC.DWG
LAYOUT NAME - PLAN DBL 1 IN 50 FT

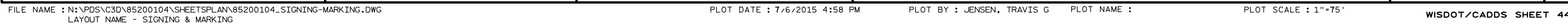
PLOT DATE : 7/6/2015 4:52 PM

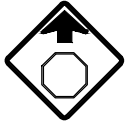







PLOT BY : JENSEN, TRAVIS G

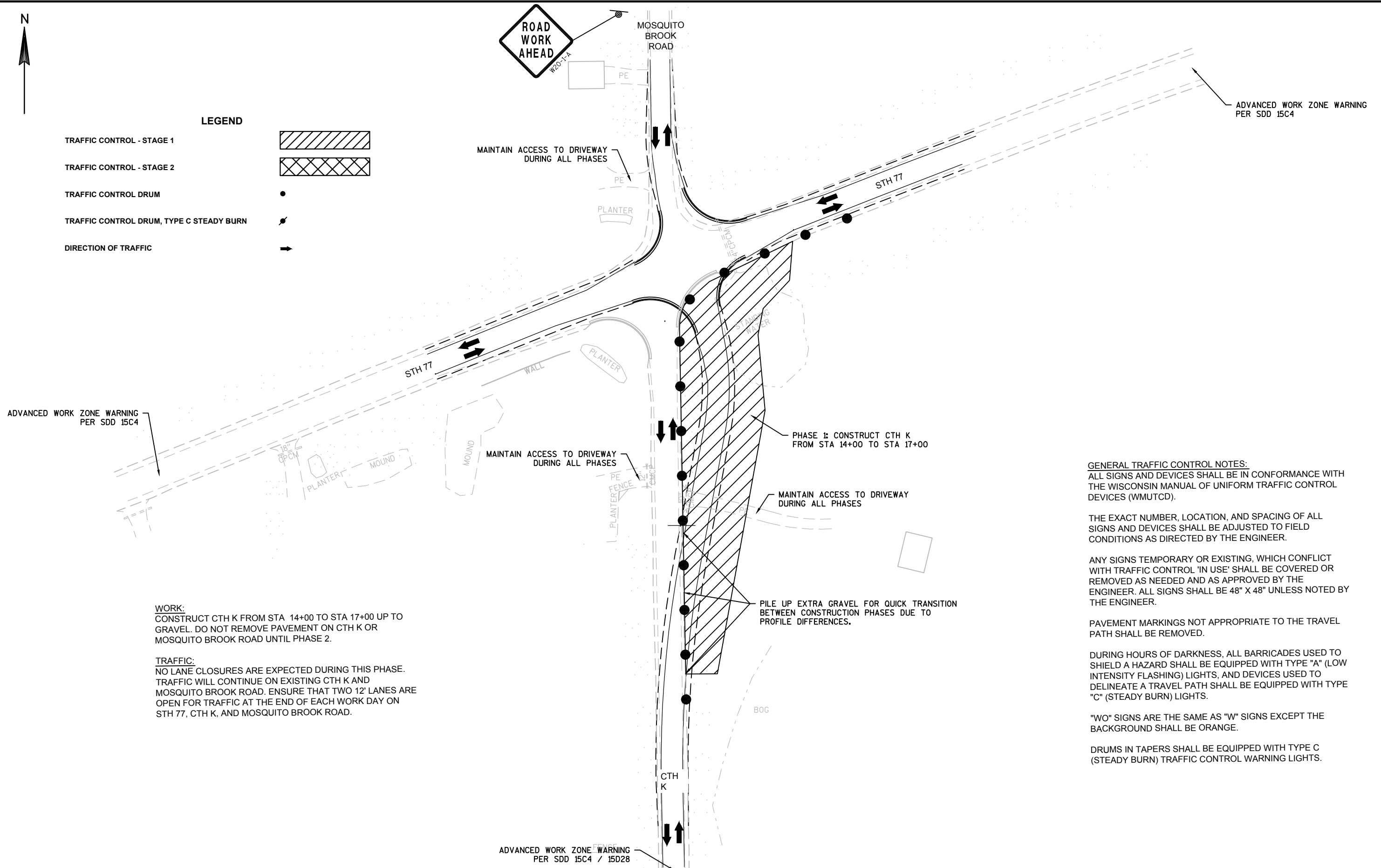
PLOT NAME :

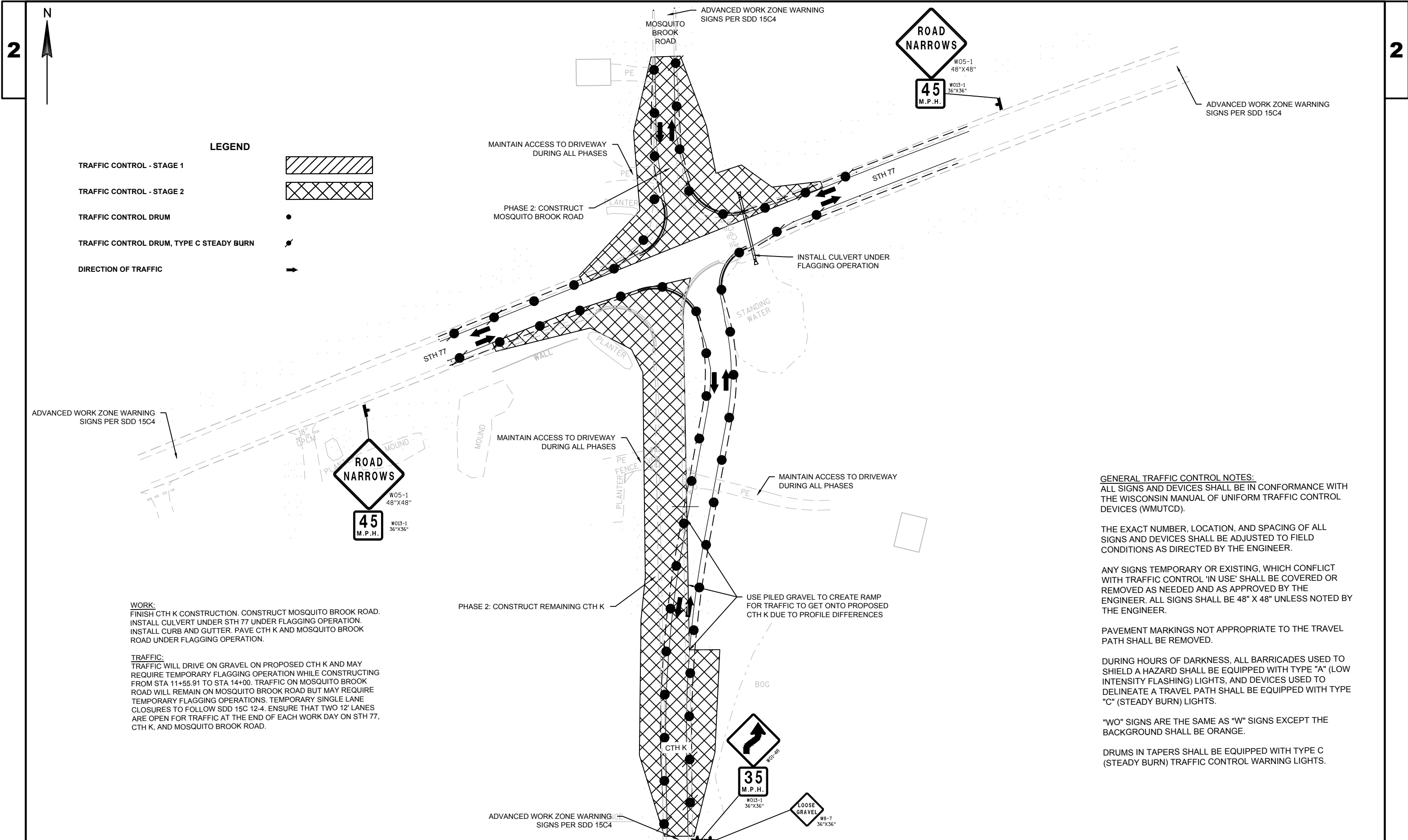
PLOT SCALE : 1" = 50'-XREF

WISDOT/CADDs SHEET 44



ESTIMATE OF QUANTITIES FOR PERMANENT SIGNING						BILL OF MATERIALS																	
SIGN	SIGN CODE	SIGN SIZE	NO. REQUIRED			SIGN	SIGN CODE	SIGN SIZE	NO. REQUIRED			SIGN	SIGN CODE	SIGN SIZE	NO. REQUIRED			SIGN	SIGN CODE	SIGN SIZE	NO. REQUIRED		
			1	2	3				1	2	3				1	2	3				1	2	3
	W3-1	36" X 36"	2	NA	NA		J4-1	24" x 36"	1	NA	NA												
	W14-3	48" X 36"	1	NA	NA																		
	R2-1	24" x 30"	1	NA	NA																		
	R2-1	24" X 30"	1	NA	NA																		
	M1-5A	24" x 24"	1	NA	NA																		
	J12-1	24" x 45"	3	NA	NA																		
	W1-4R	30" x 30"	1	NA	NA																		





GENERAL TRAFFIC CONTROL NOTES:
ALL SIGNS AND DEVICES SHALL BE IN CONFORMANCE WITH THE WISCONSIN MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES (WMUTCD).

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL 'IN USE' SHALL BE COVERED OR REMOVED AS NEEDED AND AS APPROVED BY THE ENGINEER. ALL SIGNS SHALL BE 48" X 48" UNLESS NOTED BY THE ENGINEER.

PAVEMENT MARKINGS NOT APPROPRIATE TO THE TRAVEL PATH SHALL BE REMOVED.

DURING HOURS OF DARKNESS, ALL BARRICADES USED TO SHIELD A HAZARD SHALL BE EQUIPPED WITH TYPE "A" (LOW INTENSITY FLASHING) LIGHTS, AND DEVICES USED TO DELINEATE A TRAVEL PATH SHALL BE EQUIPPED WITH TYPE "C" (STEADY BURN) LIGHTS.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND SHALL BE ORANGE.

DRUMS IN TAPERS SHALL BE EQUIPPED WITH TYPE C (STEADY BURN) TRAFFIC CONTROL WARNING LIGHTS.

WORK:
FINISH CTH K CONSTRUCTION. CONSTRUCT MOSQUITO BROOK ROAD. INSTALL CULVERT UNDER STH 77 UNDER FLAGGING OPERATION. INSTALL CURB AND GUTTER. PAVE CTH K AND MOSQUITO BROOK ROAD UNDER FLAGGING OPERATION.

TRAFFIC:
TRAFFIC WILL DRIVE ON GRAVEL ON PROPOSED CTH K AND MAY REQUIRE TEMPORARY FLAGGING OPERATION WHILE CONSTRUCTING FROM STA 11+55.91 TO STA 14+00. TRAFFIC ON MOSQUITO BROOK ROAD WILL REMAIN ON MOSQUITO BROOK ROAD BUT MAY REQUIRE TEMPORARY FLAGGING OPERATIONS. TEMPORARY SINGLE LANE CLOSURES TO FOLLOW SDD 15C 12-4. ENSURE THAT TWO 12' LANES ARE OPEN FOR TRAFFIC AT THE END OF EACH WORK DAY ON STH 77, CTH K, AND MOSQUITO BROOK ROAD.

DATE 05OCT15		E S T I M A T E O F Q U A N T I T I E S			
LINE				8520-01-74	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0105	Clearing	STA	7.000	7.000
0020	201.0205	Grubbing	STA	7.000	7.000
0030	203.0100	Removing Small Pipe Culverts	EACH	2.000	2.000
0040	204.0110	Removing Asphaltic Surface	SY	270.000	270.000
0050	204.0150	Removing Curb & Gutter	LF	178.000	178.000
0060	205.0100	Excavation Common	CY	2,106.000	2,106.000
0070	205.0400	Excavation Marsh	CY	224.000	224.000
0080	208.0100	Borrow	CY	557.000	557.000
0090	208.1100	Select Borrow	CY	336.000	336.000
0100	213.0100	Finishing Roadway (project) 01. 8520-01-74	EACH	1.000	1.000
0110	305.0110	Base Aggregate Dense 3/4-Inch	TON	275.000	275.000
0120	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	1,958.000	1,958.000
0130	455.0605	Tack Coat	GAL	172.000	172.000
0140	465.0120	Asphaltic Surface Driveways and Field Entrances	TON	30.000	30.000
0150	521.0118	Culvert Pipe Corrugated Steel 18-Inch	LF	121.000	121.000
0160	521.1018	Apron Endwalls for Culvert Pipe Steel 18-Inch	EACH	6.000	6.000
0170	522.0324	Culvert Pipe Reinforced Concrete Class IV 24-Inch	LF	74.000	74.000
0180	522.1024	Apron Endwalls for Culvert Pipe Reinforced Concrete 24-Inch	EACH	2.000	2.000
0190	601.0557	Concrete Curb & Gutter 6-Inch Sloped 36-Inch Type D	LF	327.000	327.000
0200	618.0100	Maintenance And Repair of Haul Roads (project) 01. 8520-01-74	EACH	1.000	1.000
0210	619.1000	Mobilization	EACH	1.000	1.000
0220	624.0100	Water	MGAL	29.000	29.000
0230	625.0500	Salvaged Topsoil	SY	5,812.000	5,812.000
0240	627.0200	Mulching	SY	5,812.000	5,812.000
0250	628.1104	Erosion Bales	EACH	79.000	79.000
0260	628.1504	Silt Fence	LF	711.000	711.000
0270	628.1520	Silt Fence Maintenance	LF	711.000	711.000
0280	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0290	628.1910	Mobilizations Emergency Erosion Control	EACH	1.000	1.000
0300	628.2027	Erosion Mat Class II Type C	SY	648.000	648.000
0310	628.7504	Temporary Ditch Checks	LF	36.000	36.000
0320	628.7555	Culvert Pipe Checks	EACH	4.000	4.000
0330	629.0210	Fertilizer Type B	CWT	4.000	4.000
0340	629.1100	Agricultural Limestone Treatment	TON	1.000	1.000
0350	630.0120	Seeding Mixture No. 20	LB	157.000	157.000
0360	633.5200	Markers Culvert End	EACH	2.000	2.000
0370	634.0616	Posts Wood 4x6-Inch X 16-FT	EACH	14.000	14.000
0380	637.2210	Signs Type II Reflective H	SF	57.000	57.000
0390	637.2230	Signs Type II Reflective F	SF	21.000	21.000
0400	638.2102	Moving Signs Type II	EACH	3.000	3.000
0410	638.2602	Removing Signs Type II	EACH	9.000	9.000
0420	638.3000	Removing Small Sign Supports	EACH	11.000	11.000
0430	642.5001	Field Office Type B	EACH	1.000	1.000
0440	643.0100	Traffic Control (project) 01. 8520-01-74	EACH	1.000	1.000
0450	643.0300	Traffic Control Drums	DAY	3,094.000	3,094.000
0460	643.0715	Traffic Control Warning Lights Type C	DAY	625.000	625.000
0470	643.0900	Traffic Control Signs	DAY	892.000	892.000
0480	646.0106	Pavement Marking Epoxy 4-Inch	LF	3,368.000	3,368.000

DATE 05OCT15			E S T I M A T E O F Q U A N T I T I E S			
LINE					8520-01-74	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY	
0490	647.0566	Pavement Marking Stop Line Epoxy 18-Inch	LF	24.000	24.000	
0500	648.0100	Locating No-Passing Zones	MI	1.000	1.000	
0510	650.4500	Construction Staking Subgrade	LF	711.000	711.000	
0520	650.5000	Construction Staking Base	LF	711.000	711.000	
0530	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	327.000	327.000	
0540	650.6000	Construction Staking Pipe Culverts	EACH	4.000	4.000	
0550	650.9910	Construction Staking Supplemental Control (project) 01. 8520-01-74	LS	1.000	1.000	
0560	690.0150	Sawing Asphalt	LF	675.000	675.000	
0570	SPV.0035	Special 01. ABANDONING CULVERT PIPE SPECIAL	CY	7.000	7.000	
0580	SPV.0090	Special 01. CONCRETE CURB AND GUTTER CURE AND SEAL TREATMENT	LF	327.000	327.000	
0590	SPV.0195	Special 01. ASPHALTIC SURFACE SPECIAL	TON	1,028.000	1,028.000	

3

3

CLEARING & GRUBBING						REMOVING SMALL PIPE CULVERTS			REMOVING ASPHALTIC SURFACE		
STATION	TO	STATION	LOCATION	CLEARING	GRUBBING	STATION	LOCATION	203. 0100	STATION	LOCATION	204. 0110
				201. 0105	201. 0205			EACH			SY
				STA	STA						
10+75	-	16+60	CTH K - R	6. 00	6. 00	14+75	CTH K - RIGHT (DRIVEWAY CULVERT)	1	11+00	MBR - L (NW QUAD- DRIVEWAY)	100
11+10	-	12+00	MBR - L	1. 00	1. 00	15+00	CTH K - LEFT (DRIVEWAY CULVERT)	1	15+00	CTH K - L (SW QUAD- DRIVEWAY)	170
TOTAL 0010				7	7	TOTAL 0010			TOTAL 0010		

3

TACK COAT				455. 0605
STATION	TO	STATION	LOCATION	GAL
10+59	-	17+46	CTH K	126
10+00	-	12+28	MBR	46
TOTAL 0010				172

ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES				465. 0120
STATION	TO	STATION	LOCATION	TON
15+00			MBR - L (NW QUAD)	11
11+00			CTH K - L (SW SQUAD)	19
TOTAL 0010				30

CULVERT PIPE CORRUGATED STEEL 18-INCH			521. 0118
STATION	LOCATION		LF
14+70	CTH K - R (Driveway Culvert)		37
14+90	CTH K - L (Driveway Culvert)		42
11+00	MBR - L (Driveway Culvert)		42
TOTAL 0010			121

3

APRON ENDWALLS FOR CULVERT PIPE STEEL 18-INCH			521. 1018
STATION	LOCATION		EACH
14+70	CTH K - R		2
14+90	CTH K - L		2
11+00	MBR - L		2
TOTAL 0010			6

CULVERT PIPE REINFORCED CONCRETE CLASS IV 24-INCH			522. 0324
STATION	LOCATION		LF
258+89	STH 77		74
TOTAL 0010			74

APRON ENDWALLS FOR CULVERT PIPE REINFORCED CONCRETE 24-INCH			522. 1024
STATION	LOCATION		EACH
258+89	STH 77		2
TOTAL 0010			2

CONCRETE CURB AND GUTTER 6-INCH SLOPED 36-INCH TYPE D			601. 0557
STATION	LOCATION		LF
	MBR - L (NW QUAD)		74
	MBR - R (NE QUAD)		91
	CTH K - L (SW QUAD)		92
	CTH K - R (SE QUAD)		70
TOTAL 0010			327

MAINTENANCE AND REPAIR OF HAUL ROADS (8520-01-74)			618. 0100
STATION	PROJECT		EACH
	8520-01-74		1
TOTAL 0010			1

WATER		624. 0100
PROJECT		MGAL
8520-01-74		29
TOTAL 0010		29

SALVAGED TOPSOIL				625. 0500
STATION	TO	STATION	LOCATION	SY
10+59	-	17+46	CTH K - L	2180
10+59	-	17+46	CTH K - R	1449
10+00	-	12+28	MBR - L	258
10+00	-	12+28	MBR - R	506
TOTAL 0010				4393

MULCHING				627. 0200
STATION	TO	STATION	LOCATION	SY
10+00	-	12+28	MBR - L	378
10+00	-	12+28	MBR - R	682
10+59	-	17+46	CTH K - L	2659
10+59	-	17+46	CTH K - R	2094
TOTAL 0010				5812

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3

<u>EROSION BALES</u>			<u>SILT FENCE</u>				<u>SILT FENCE MAINTENANCE</u>					
STATION	LOCATION	628. 1104 EACH	STATION	TO	STATION	LOCATION	628. 1504 LF	STATION	TO	STATION	LOCATION	628. 1520 LF
14+00	CTH K - L	35	10+50	-	13+50	CTH K - R	323	10+50	-	13+25	CTH K - R	323
13+00	CTH K - R	44	15+90	-	17+00	CTH K - R	182	15+90	-	17+00	CTH K - R	182
			12+50	-	14+10	CTH K - L	206	12+50	-	14+10	CTH K - L	206
TOTAL 0010		79	TOTAL 0010		TOTAL 0010		711	TOTAL 0010		TOTAL 0010		711

MOBILIZATIONS EROSION CONTROL

PROJECT	628. 1905 EACH
8520- 01- 74	2
TOTAL 0010	2

MOBILIZATIONS EMERGENCY EROSION CONTROL

PROJECT	628. 1910 EACH
8520- 01- 74	1
TOTAL 0010	1

EROSION MAT CLASS II TYPE C

STATION	TO	STATION	LOCATION	628. 2027 SY
10+50	-	12+00	MBR - L	111
10+50	-	12+00	MBR - R	145
14+15	-	16+75	CTH K - L	189
13+75	-	16+15	CTH K - R	204
TOTAL 0010				648

TEMPORARY DITCH CHECKS

STATION	LOCATION	628. 7504 LF
14+00	CTH K - R	12
15+20	CTH K - R	12
15+25	CTH K - L	12
TOTAL 0010		36

CULVERT PIPE CHECKS

STATION	LOCATION	628. 7555 EACH
258+89	STH 77 - L	1
15+00	CTH K - R	1
15+20	CTH K - L	1
11+25	MBR - L	1
TOTAL 0010		4

SITE RESTORATION SUMMARY

				FERTILIZER TYPE B 629. 0210 CWT	SEEDING MIXTURE NO. 20 630. 0120 LB
STATION	TO	STATION	LOCATION		
10+00	-	12+28	MBR - L	0. 24	10
10+00	-	12+28	MBR - R	0. 43	18
10+59	-	17+46	CTH K - L	1. 67	72
10+59	-	17+46	CTH K - R	1. 32	57
TOTAL 0010				4	157

AGRICULTURAL LIMESTONE TREATMENT

STATION	TO	STATION	LOCATION	629. 1100 TON
16+00	-	17+30	CTH K - R	1
TOTAL 0010				1

MARKERS CULVERT END

STATION	LOCATION	633. 5200 EACH
258+89	STH 77 (NEW CULVERT)	2
TOTAL 0010		2

				<u>SIGNING SUMMARY</u>			
				SIGNS TYPE II REFLECTIVE H 637. 2210	SIGNS TYPE II REFLECTIVE F 637. 223	POSTS WOOD 4X6- INCH X 16-FT 634. 0616	MOVING SIGNS TYPE II 638. 2102
STATION	LOCATION	CODE	MESSAGE	SF	SF	EACH	EACH
7+50	CTH K - R	W1-4R	CURVE AHEAD		6. 25	1. 00	
9+50	CTH K - R	W3- 1	STOP AHEAD		9. 00	1. 00	
11+00	CTH K - L	W14- 3	NO PASSING ZONE		6. 00	1. 00	
11+50	CTH K - L	R2- 1	SPEED LIMIT 55	5. 00		1. 00	
14+00	CTH K - L	I55- 56	ADOPT A HIGHWAY			1. 00	1. 00
15+25	CTH K - L	M1- 5A	COUNTY K	4. 00		1. 00	
17+00	CTH K - R	R1- 1	STOP	7. 46		1. 00	
17+00	CTH K - R	J12- 1	77, DIRECTIONAL	7. 50		1. 00	
257+65	STH 77 - R	J12- 1	COUNTY K, DIRECTIONAL	7. 50		1. 00	
259+50	STH 77 - R	I55- 56	ADOPT A HIGHWAY			1. 00	1. 00
259+50	STH 77 - R	J4- 1	EAST, 77	6. 00		1. 00	
259+00	STH 77 - L	J12- 1	COUNTY K, DIRECTIONAL	7. 50		1. 00	
10+50	MBR - L	R1- 1	STOP	7. 46		1. 00	
10+50	MBR - R	--	MOSQUITO BROOK ROAD				1. 00
12+00	MBR - R	R2- 1	SPEED LIMIT 45	5. 00		1. 00	
TOTAL 0010				57	21	14	3

<u>TRAFFIC CONTROL (8520-01-74)</u>		
PROJECT		643. 0100 EACH
8520- 01- 74		1
TOTAL 0010		1
<u>TRAFFIC CONTROL DRUMS</u>		
LOCATION		643. 0300 STAGE DAY
CTH K	1	462
STH 77	1	84
MBR	1	0
CTH K	2	988
STH 77	2	1066
MBR	2	494
TOTAL 0010		3094

<u>SIGN REMOVAL SUMMARY</u>				
			REMOVING SIGNS TYPE II 638. 2602	REMOVING SMALL SIGN SUPPORTS 638. 3000
STATION	LOCATION	MESSAGE	EACH	EACH
11+50	CTH K - L	SPEED LIMIT 55	1	1
13+75	CTH K - L	ADOPT A HIGHWAY		1
15+25	CTH K - L	COUNTY K	1	1
16+75	CTH K - R	STOP	1	1
16+75	CTH K - R	COUNTY K, DIRECTIONAL	1	1
257+25	STH 77 - R	COUNTY K, DIRECTIONAL	1	1
259+00	STH 77 - R	ADOPT A HIGHWAY		1
259+00	STH 77 - R	77, EAST	1	1
258+75	STH 77 - L	COUNTY K, DIRECTIONAL	1	1
10+50	MBR - L	STOP	1	1
12+15	MBR - R	SPEED LIMIT 45	1	1
TOTAL 0010			9	11

<u>TRAFFIC CONTROL WARNING LIGHTS TYPE C</u>		
LOCATION		643. 0715 STAGE DAY
CTH K	1	105
STH 77	1	0
MBR	1	0
CTH K	2	130
STH 77	2	260
MBR	2	130
TOTAL 0010		625

<u>TRAFFIC CONTROL SIGNS</u>			
LOCATION		643. 0900 STAGE DAY	NOTES
CTH K	1	105	SDD 15C4/15D28
STH 77	1	168	SDD15C4
MBR	1	21	ROAD WORK AHEAD
CTH K	2	182	35 MPH ADVISORY, CURVE AHEAD, LOOSE GRAVEL, SDD15C4/15D28
STH 77	2	312	ROAD NARROWS(2), 45MPH(2), SDD 15C4/15D28
MBR	2	104	SDD 15C4
TOTAL 0010		892	

PAVEMENT MARKING SUMMARY

STAKING SUMMARY

LOCATION	PAVEMENT MARKING EPOXY 4-INCH 646. 0106	PAVEMENT MARKING STOPLINE EPOXY 18-INCH 647. 0566	LOCATING NO- PASSING ZONES 648. 01
	LF	LF	MI
CTH K		24	1
WHITE	1354		
YELLOW	1245		
STH 77			
WHITE	594		
YELLOW	175		
TOTAL 0010	3368	24	1

STATION	TO	STATION	LOCATION	CONSTRUCTION STAKING SUBGRADE 650. 4500 LF	CONSTRUCITON STAKING BASE 650. 5000 LF
11+55	-	17+35	CTH K	580	580
10+12	-	11+43	MBR	131	131
TOTAL 0010				711	711

CONSTRUCTION STAKING CURB GUTTER AND CURB & GUTTER

CONSTRUCTION STAKING PIPE CULVERTS

CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (8520-01-74)

LOCATION	650. 5500 LF
MBR - L (NW QUAD)	74
MBR - R (NE QUAD)	91
CTH K - L (SW QUAD)	92
CTH K - R (SE QUAD)	70
TOTAL 0010	327

STATION	LOCATION	650. 6000 EACH
14+75	CTH K - R	1
15+00	CTH K - L	1
11+00	MBR - L	1
259+00	STH 77	1
		4

PROJECT	650. 9910 LS
8520-01-74	1
TOTAL 0010	1

SAWING ASPHALT

ABANDONING CULVERT PIPE SPECIAL

SPV. 0035. 01
CY

STATION	TO	STATION	LOCATION	690. 0150 LF
257+08	-	259+52	77 / MBR	244
256+67	-	259+50	77 / CTH K	283
258+95			STH 77 (CULVERT)	30
259+00			STH 77 (CULVERT)	30
10+59			CTH K	30
15+00			CTH K - L (DRIVEWAY)	21
12+29			MBR	22
11+00			MBR - L (DRIVEWAY)	15
TOTAL 0010				675

STATION	LOCATION	SPV. 0035. 01 CY
258+89	STH 77	7
TOTAL 0010		7

CONCRETE CURB AND GUTTER CURE AND SEAL TREATMENT

LOCATION	SPV. 0090. 01 LF
MBR - L (NW QUAD)	74
MBR - R (NE QUAD)	91
CTH K - L (SW QUAD)	92
CTH K - R (SE QUAD)	70
TOTAL 0010	327

ASPHALTIC SURFACE SPECIAL

STATION	TO	STATION	LOCATION	SPV. 0195. 01 TON
10+59	-	17+46	CTH K	772
10+00	-	12+28	MOSQUITO BROOK ROAD	256
TOTAL 0010				1028

SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL OWNER (S) NUMBER	INTEREST REQUIRED	R/W ACRES REQUIRED	NEW	EXISTING	TOTAL	ACRES TEMP
1 EUGENE A. & KAREN K. MAGIERA	FEE	0.06	0.14	0.20	0.00	
2 THOMAS C. & TONI L. LLOYD	FEE, TLE	0.03	0.23	0.26	0.05	
3 SHARON M. THIEDEMANN	FEE	0.05	0.11	0.16	0.00	
4 DEBORAH S. LASAVAGE	FEE	0.39	0.30	0.69	0.00	

UTILITY INTERESTS REQUIRED:

900 CHEQUAMEGON TELEPHONE COOPERATIVE D/B/A NORVADO	RELEASE OF RIGHTS
901 JUMP RIVER ELECTRIC COOPERATIVE	RELEASE OF RIGHTS

BASIS OF EXISTING HIGHWAY R/W

ROUTE	BASIS	YEAR
STH 77	S.A.P. 8315 (16)	1928
	R/W PROJECT 8530-05-21	1990
CTH K	CSM 702	1975
MOSQUITO BROOK RD. CSM 2552		1987

EXISTING ACCESS CONTROL: PROJECT 8530-05-21

COURSE TABLE

FROM POINT	TO POINT	BEARING	DISTANCE
100	1000	N00°46'25"W	1340.48'
1000	1001	S88°59'14"W	33.00'
1001	1002	N17°20'25"W	58.26'
1003	1004	N24°12'07"E	32.59'
1006	1007	N27°50'38"E	84.36'
1008	1009	N12°12'54"E	40.82'
1009	1010	N89°09'30"E	30.78'
1010	1011	N89°09'30"E	2.22'
1015	1016	S16°28'46"W	58.62'
1016	1017	S88°59'14"W	32.38'
1017	1000	S88°59'14"W	0.62'
1011	102	N00°46'25"W	480.06'

OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE DEPARTMENT.

INTEREST REQUIRED	R/W ACRES REQUIRED	NEW	EXISTING	TOTAL	ACRES TEMP
FEE	0.06	0.14	0.20	0.00	
FEE, TLE	0.03	0.23	0.26	0.05	
FEE	0.05	0.11	0.16	0.00	
FEE	0.39	0.30	0.69	0.00	

TRANSPORTATION PROJECT PLAT NO: 8520-01-24 - 4.01

PART OF LOT 1 OF CSM 702, AND PART OF LOT 4 OF CSM 2552, BEING PART OF THE NE1/4-NE1/4 OF SECTION 20, AND PART OF THE NW1/4-NW1/4 OF SECTION 21, T41N, R8W, ALL IN THE TOWN OF HAYWARD, SAWYER COUNTY, WISCONSIN

RELOCATION ORDER - STH 77 (HAYWARD - CLAM LAKE), SAWYER COUNTY

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE NAMED PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SUBSECTION 84.02 (3), 84.09 AND 84.30, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:

- 1) THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE NAMED PROJECT.
- 2) THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SUBSECTION 84.09 (1) OR (2), WISCONSIN STATUTES.

394197
PAULA CHISSER
REGISTER OF DEEDS SAWYER COUNTY, WI
02/02/2015 08:00AM
REC FEE: 25.00
PAGES 1

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER 8520-01-24 - 4.01
AMENDMENT NO:

NOTES

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATE SYSTEM COORDINATES, SAWYER COUNTY, NAD83(2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT. TYPE 2 MONUMENTS ARE TYPICALLY 1" I.D. x 24" IRON PIPES WEIGHING 1.68 LBS/FT. UNLESS OTHERWISE NOTED.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER SURVEYS OF PUBLIC RECORD.

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. EXCLUDING RIGHT-OF-WAY BOUNDARIES, THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

NOT WITHSTANDING ITS DEPICTION ON A PLAT, THE BOUNDARY OF A PARCEL EXTENDS TO THE BOUNDARY OF THE ADJOINING PROPERTY PARCEL OR BODY OF WATER.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. ALL TLEs EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO NEW REFERENCE LINES.

FOR CURRENT ACCESS/DRIVEWAY INFORMATION, CONTACT THE WISCONSIN DEPARTMENT OF TRANSPORTATION REGION OFFICE IN SUPERIOR.

EXISTING R/W AT SIDE ROADS IS CENTERED UPON THE SECTION LINE. SIDE ROAD ALIGNMENTS AT THE MATCH POINTS ARE CENTERED UPON THE EXISTING PAVEMENT.

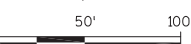
COORDINATES SHOWN ON PLSS CORNERS ARE FIELD-MEASURED VALUES ON FOUND MONUMENTS, NOT RECORD COUNTY VALUES.

TRANS 233 RESTRICTIONS APPLY.

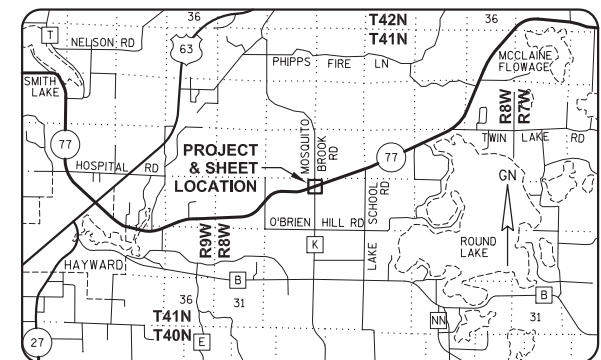
CURVE TABLE

FROM POINT	TO POINT	RADIUS	ARC LENGTH	CHORD BEARING	CHORD LENGTH
1007	1008	290.00'	53.05'	N06°04'58"W	52.98'
1014	1015	1190.00'	110.61'	S01°39'00"W	110.57'

SCALE, FEET



HAYWARD



COORDINATE TABLE

POINT	Y (NORTH)	X (EAST)
701	441552.537	643183.415
705	440775.130	643069.315
712	441513.496	643086.356
716	441792.008	643052.205
1001	440874.520	643033.931
1002	440930.133	643016.567
1003	441133.163	643016.676
1004	441162.891	643030.037
1005	441372.531	643027.206
1006	441524.797	642980.468
1007	441599.393	643019.871
1008	441652.075	643014.257
1009	441691.967	643022.893
1013	441397.588	643185.755
1014	441042.424	643119.735
1015	440931.901	643116.551
1016	440875.687	643099.922
140	441053.691	643032.886

RIGHT OF WAY EASEMENT
CHEQUAMEGON TELEPHONE
COOPERATIVE, INC.
V718/P274
DOC. NO. 287015
15'-WIDE STRIP



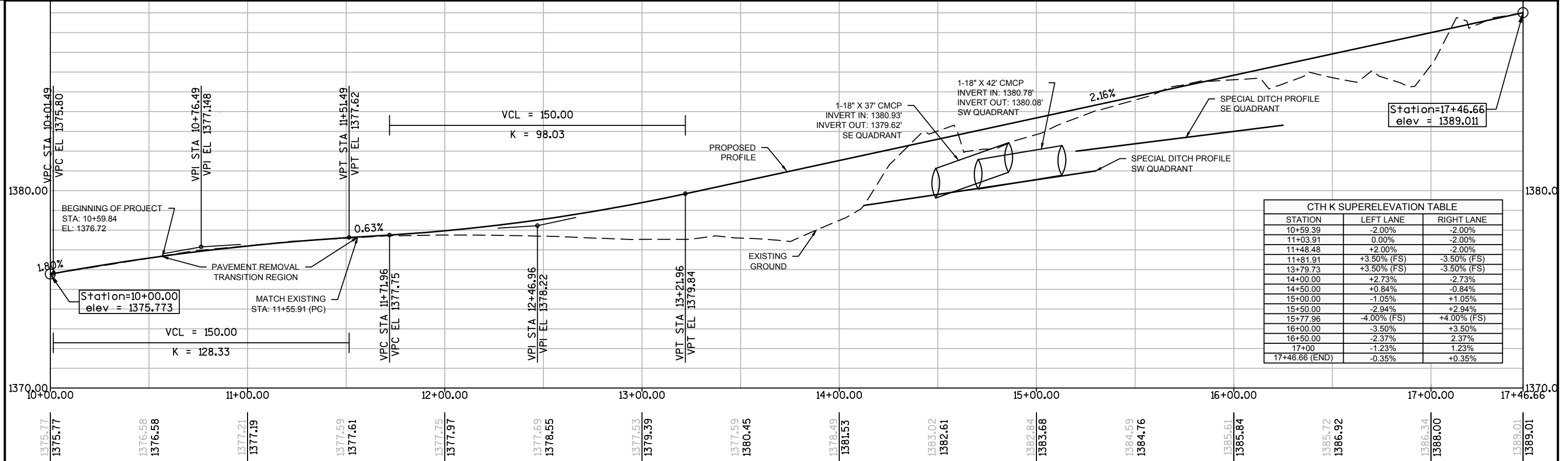
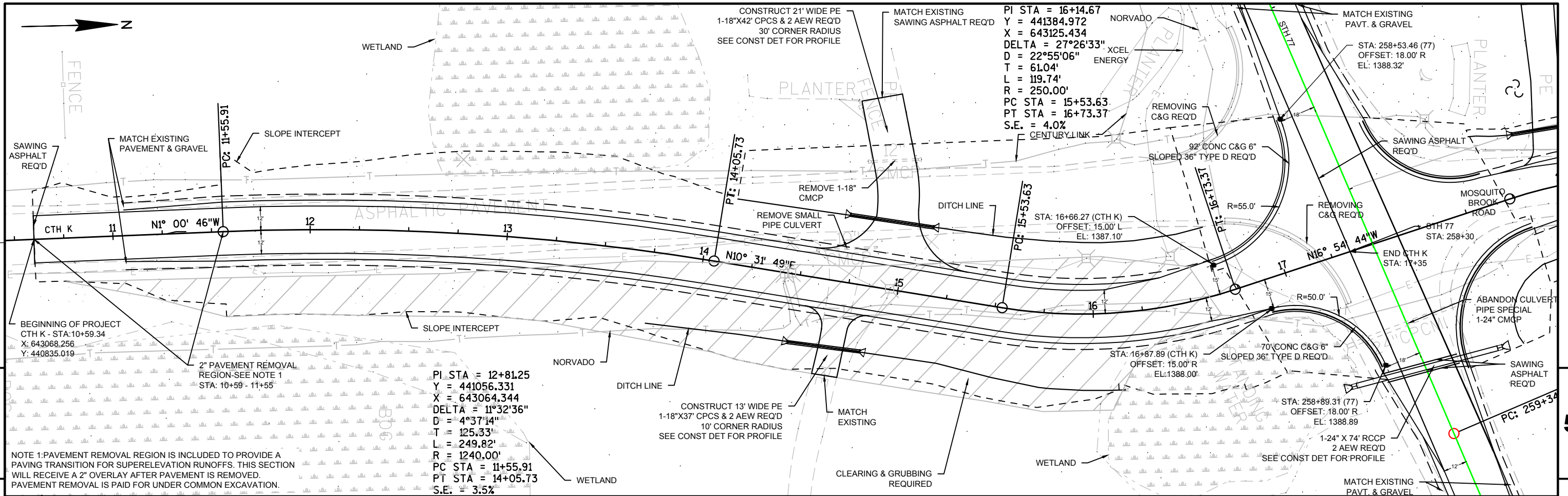
RL CURVE DATA	RL CURVE DATA	RL CURVE DATA
CURVE 2 - CTH K	CURVE 3 - CTH K	CURVE 4 - MOSQUITO BR. RD.
PI 12+81.25	PI 16+14.67	PI 11+08.57
Y 441056.331	Y 441384.972	Y 441617.375
X 643064.344	X 643025.434	X 643054.771
DELTA 11°32'36"	DELTA 27°26'33"	DELTA 16°04'13"
D 4°37'14"	D 22°55'06"	D 22°55'06"
T 125.33'	T 61.04'	T 35.29'
L 249.82'	L 119.74'	L 70.12'
R 1240.00'	R 250.00'	R 250.00'
LC 249.40'	LC 118.60'	LC 69.89'
LCB N04°45'32"E	LCB N03°11'27"W	LCB N08°52'37"W

CONVENTIONAL SYMBOLS AND ABBREVIATIONS

SECTION LINE	AC ACRES
QUARTER LINE	ACC ACCESS CONTROL
SIXTEENTH LINE	AP ACCESS POINT
NEW REFERENCE LINE	BAR ROUND IRON REBAR
NEW R/W LINE	BLDG BUILDING
EXISTING R/W LINE	C CURVE
PROPERTY LINE	CSM CERTIFIED SURVEY MAP
LOT AND TIE LINES	DOC DOCUMENT
UNDERGROUND FACILITY	E ELECTRIC CABLE
TEMP. LIMITED EASEMENT	EX EXISTING
PERM. LIMITED EASEMENT	FO FIBER OPTIC CABLE
R/W MONUMENT (SET)	FRAC FRACTIONAL
IRON PIPE OR BAR (FOUND)	G GAS MAIN
SIGN	GAR GARAGE
POWER POLE	H HOUSE
TELEPHONE POLE	HE HIGHWAY EASEMENT
UTILITY PEDESTAL	INL INLET
LIGHT POLE	IP IRON PIPE
POLE	J/I JACKET/IMAGE
MANHOLE	MC MEANDER CORNER
INLET	MH MANHOLE
HYDRANT	M/L MEANDER LINE
VALVE	OH OVERHEAD UTILITY LINE
R/W GUARD POST	OL OUTLOT
P. POLE (COMPENSABLE)	PID TAX PARCEL ID NUMBER
PEDESTAL (COMPENSABLE)	PERM PERMANENT
RECORDED AS	PL PROPERTY LINE
SAME OWNERSHIP	PLE PERMANENT LIMITED EASEMENT
NO ACCESS (ACQUISITION)	POS PLAT OF SURVEY
ACCESS RESTRICTED (BY PREVIOUS PROJECT/CONTROL)	PP POWER POLE
POINT NUMBER, MAJOR	R/L REFERENCE LINE
POINT NUMBER, MINOR	ROR RELEASE OF RIGHTS
POINT NUMBER, EXISTING	R/W RIGHT OF WAY

REVISED: 2/02/2015
040401.77.DWG

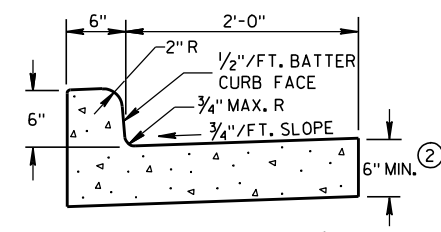
APPRAISAL PLAT DATE: 1/20/2015



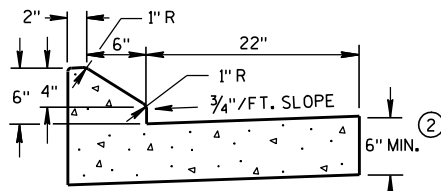
STATION	LEFT LANE	RIGHT LANE
10+59.39	-2.00%	-2.00%
11+03.91	0.00%	-2.00%
11+48.48	+2.00%	-2.00%
11+81.91	+3.50% (FS)	-3.50% (FS)
13+79.73	+3.50% (FS)	-3.50% (FS)
14+00.00	+2.73%	-2.73%
14+50.00	+0.84%	-0.84%
15+00.00	-1.05%	+1.05%
15+50.00	-2.94%	+2.94%
15+77.96	-4.00% (FS)	+4.00% (FS)
16+00.00	-3.50%	+3.50%
16+50.00	-2.37%	2.37%
17+00	-1.23%	1.23%
17+46.66 (END)	-0.35%	+0.35%

Standard Detail Drawing List

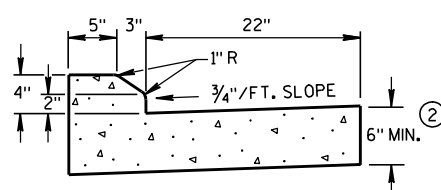
08D01-17	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
09A01-13A	AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND D AND TEE INTERSECTION BYPASS LANE
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C04-02	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M. P. H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C08-16A	PAVEMENT MARKING (MAINLINE)
15C08-16B	PAVEMENT MARKING (INTERSECTIONS)
15C12-04	TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)
15C19-02A	MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY
15C33-01	STOP LINE AND CROSSWALK PAVEMENT MARKING
15D28-02	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY



TYPES A & D ①



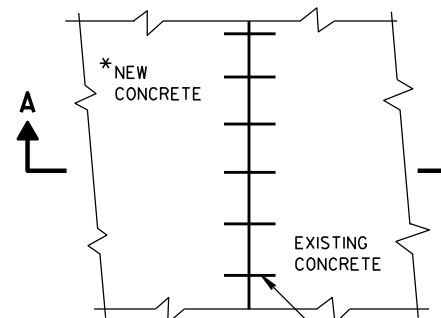
6" SLOPED CURB TYPES G & J ①



4" SLOPED CURB TYPES G & J ①

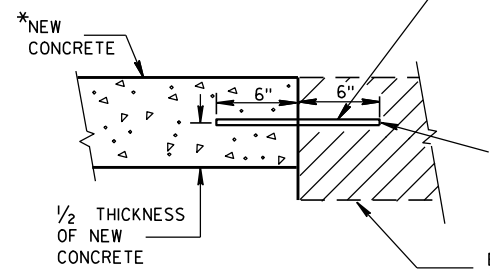
CONCRETE CURB & GUTTER 30"

* NEW CURB & GUTTER, SURFACE DRAINS, CONCRETE PAVEMENT OR OTHER NEW CONCRETE.

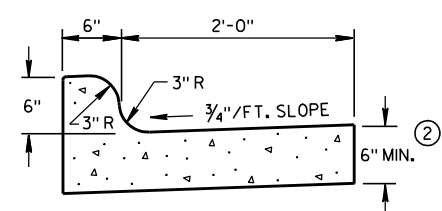


PLAN VIEW

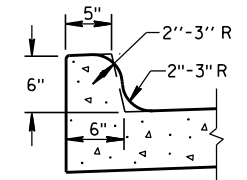
NO. 6 TIE BARS SPACED 2'-6" C-C, INSTALLED PERPENDICULAR TO THE LONGITUDINAL JOINT.



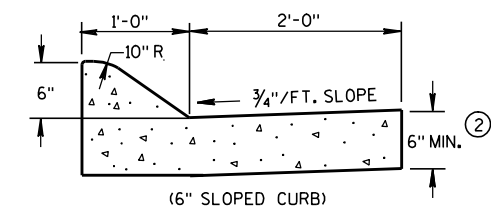
SECTION A-A
TIE BARS DRILLED
INTO EXISTING PAVEMENT



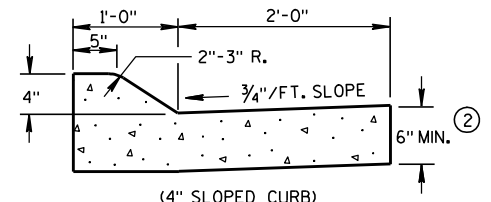
TYPES K & L ①



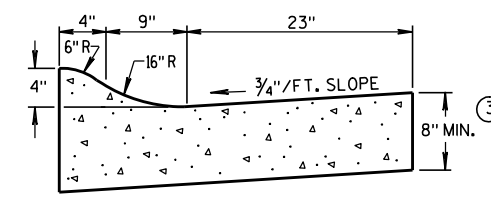
OPTIONAL CURB SHAPE
FOR TYPES K & L ①



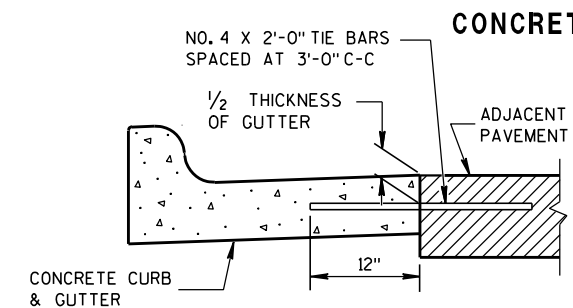
(6" SLOPED CURB)



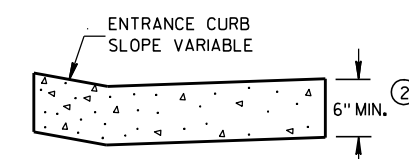
(4" SLOPED CURB)



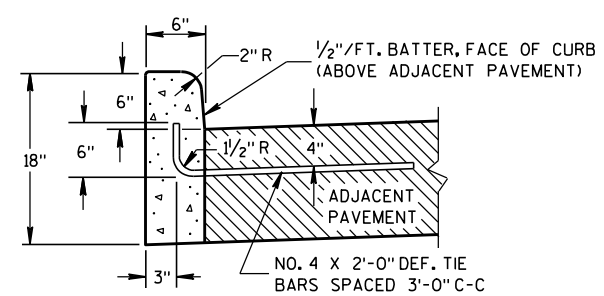
4" SLOPED CURB TYPES R & T ① ④



TYPICAL TIE BAR LOCATION ①

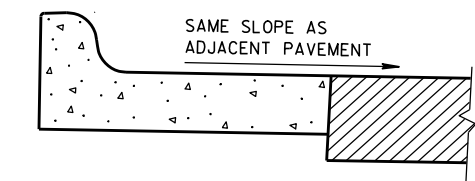


DRIVEWAY ENTRANCE CURB
(WHEN DIRECTED BY THE ENGINEER)

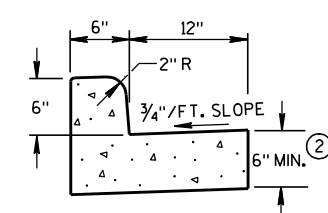


TYPES A & D ①

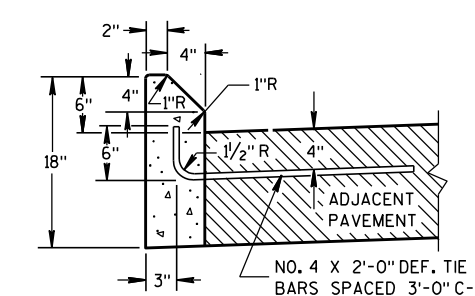
CONCRETE CURB



REVERSE SLOPE GUTTER ⑤
(TYPICAL FOR ALL CURB & GUTTER TYPES)



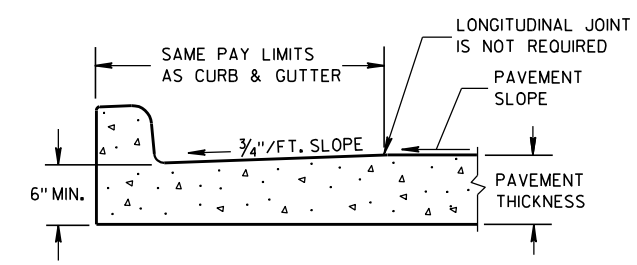
TYPES A & D
CONCRETE CURB & GUTTER 18"



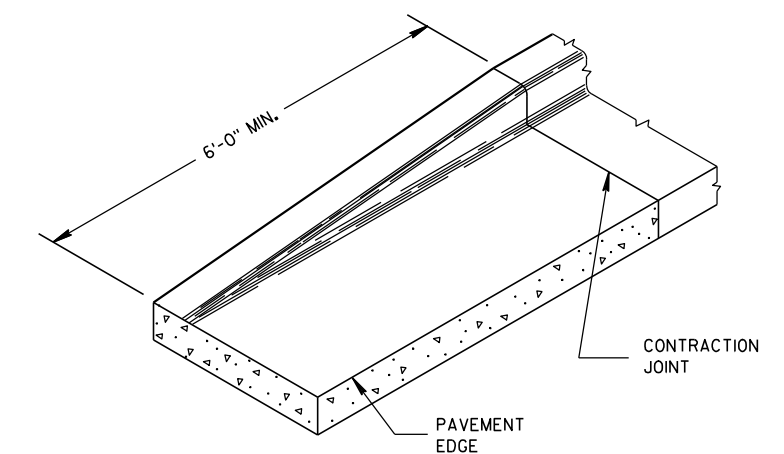
TYPES G & J ①

GENERAL NOTES

- DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.
- PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.
- INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.
- WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.
- UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K AND R.
 - ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
 - ③ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
 - ④ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
 - ⑤ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER

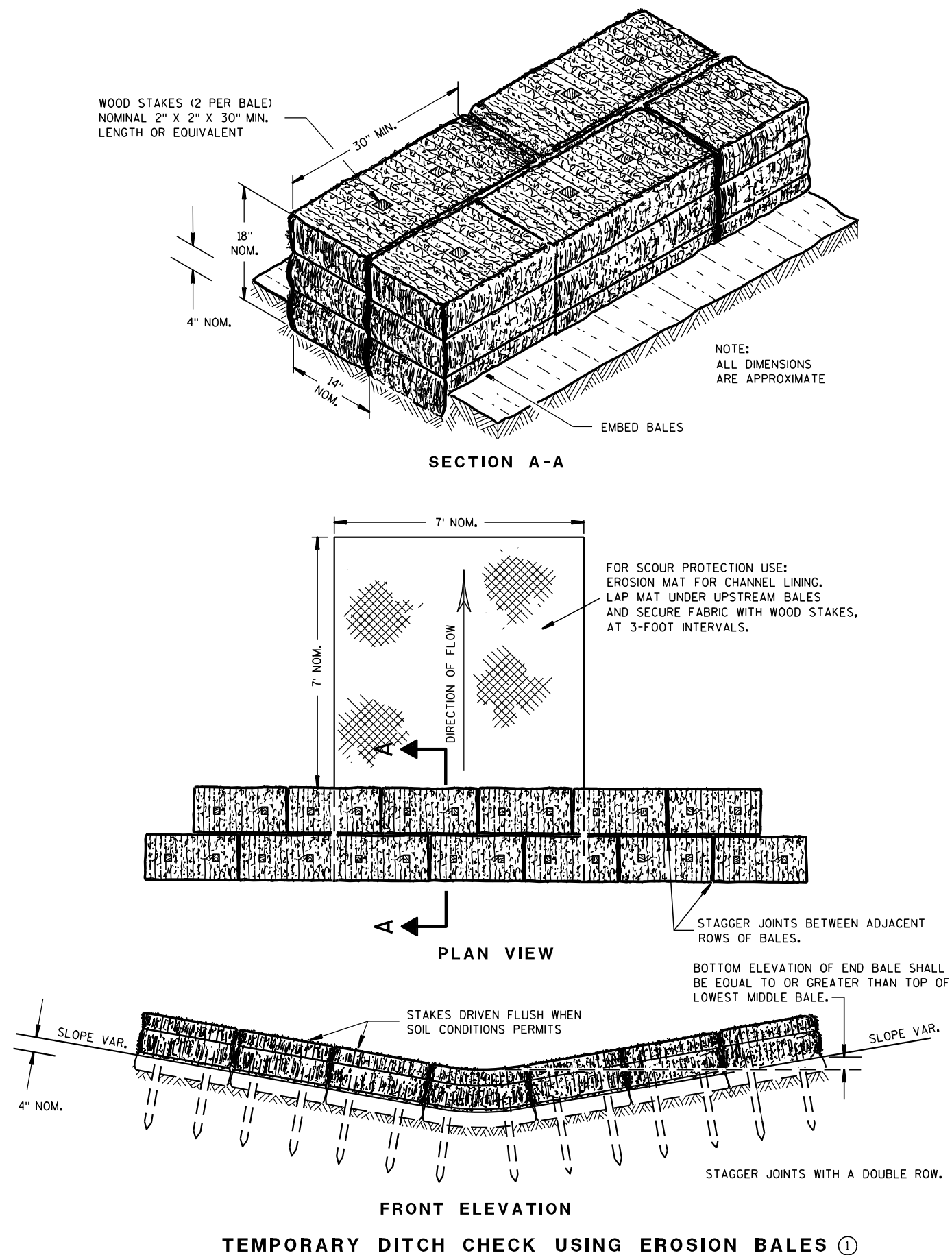


END SECTION CURB & GUTTER

CONCRETE CURB, CONCRETE
CURB & GUTTER AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

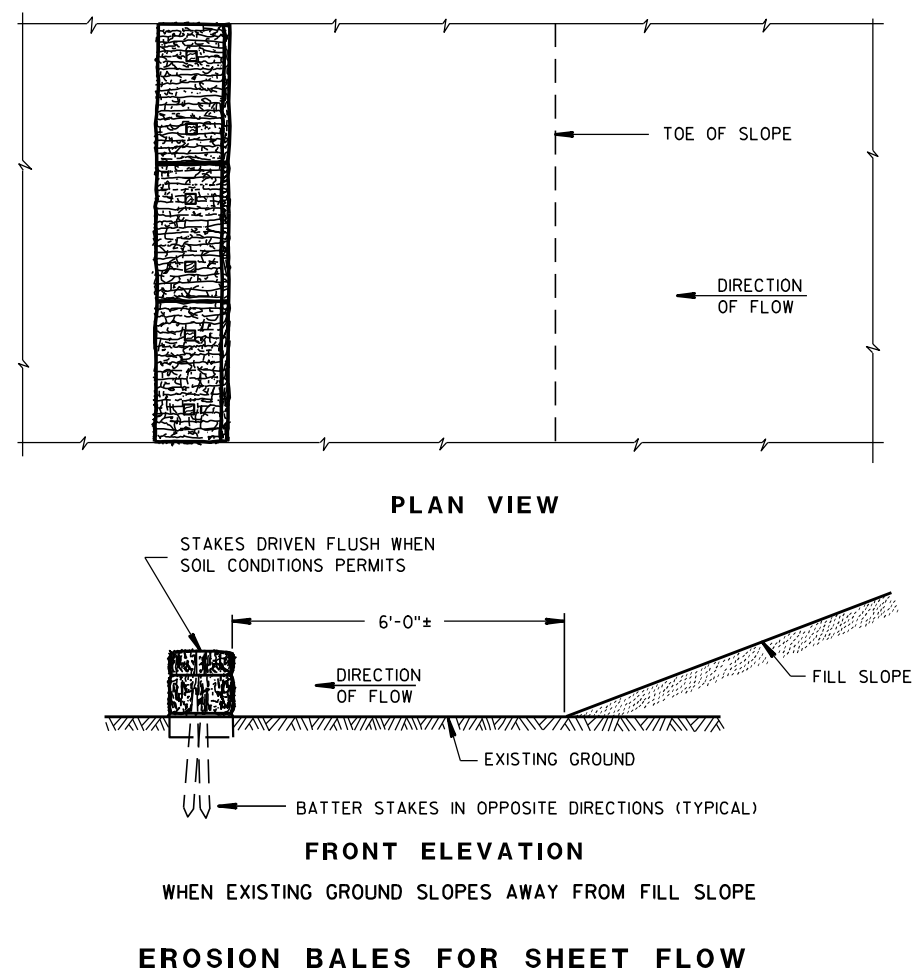
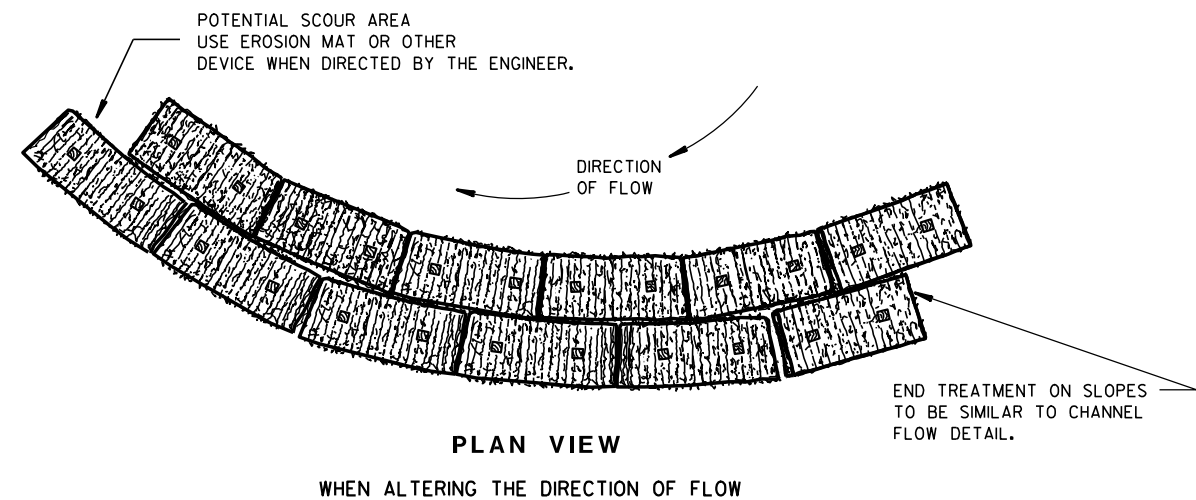
APPROVED
9/4/08 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.



TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

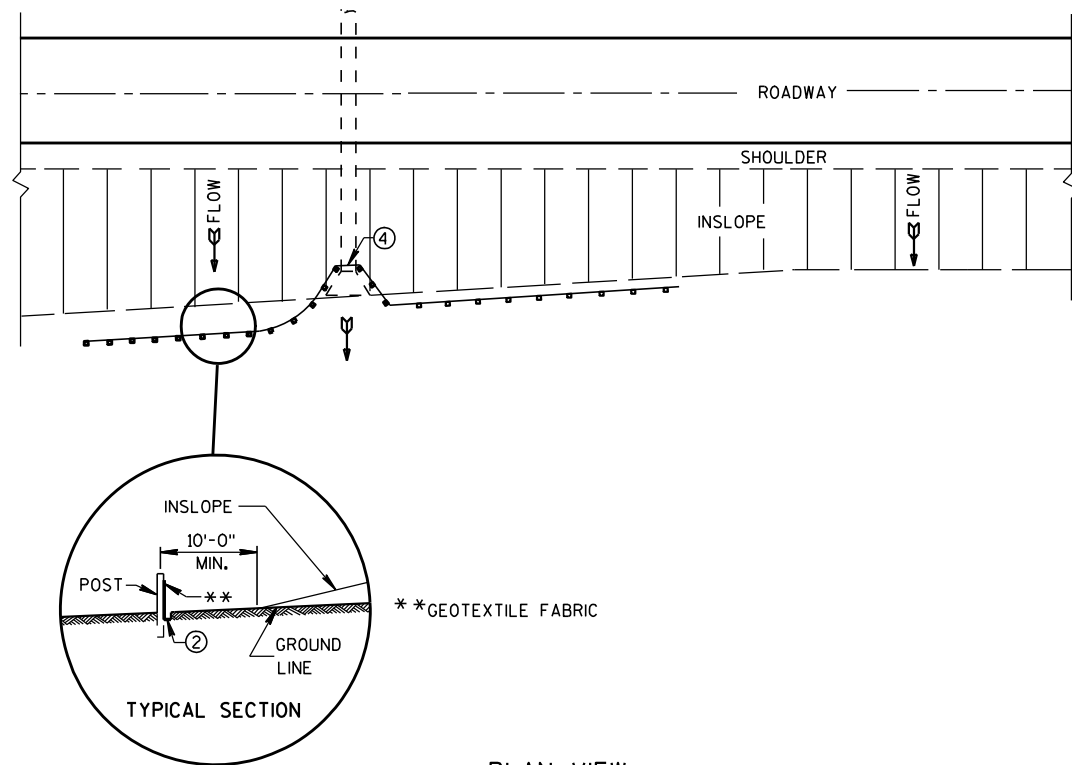
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

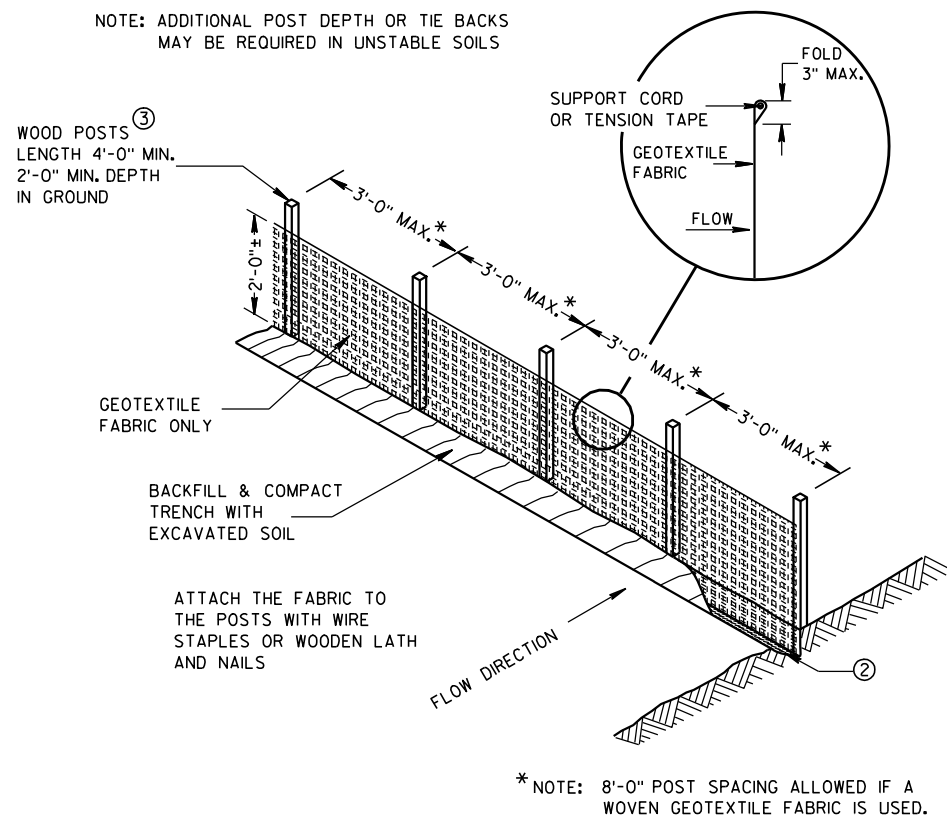
FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

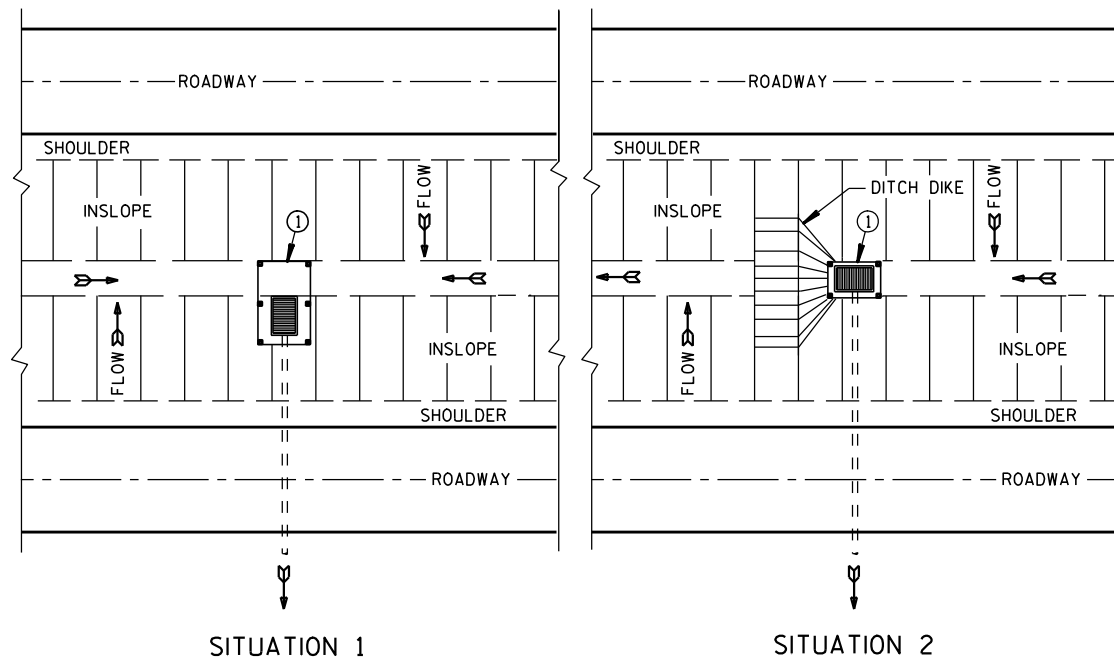


TYPICAL APPLICATION OF SILT FENCE

NOTE: ADDITIONAL POST DEPTH OR TIE BACKS MAY BE REQUIRED IN UNSTABLE SOILS

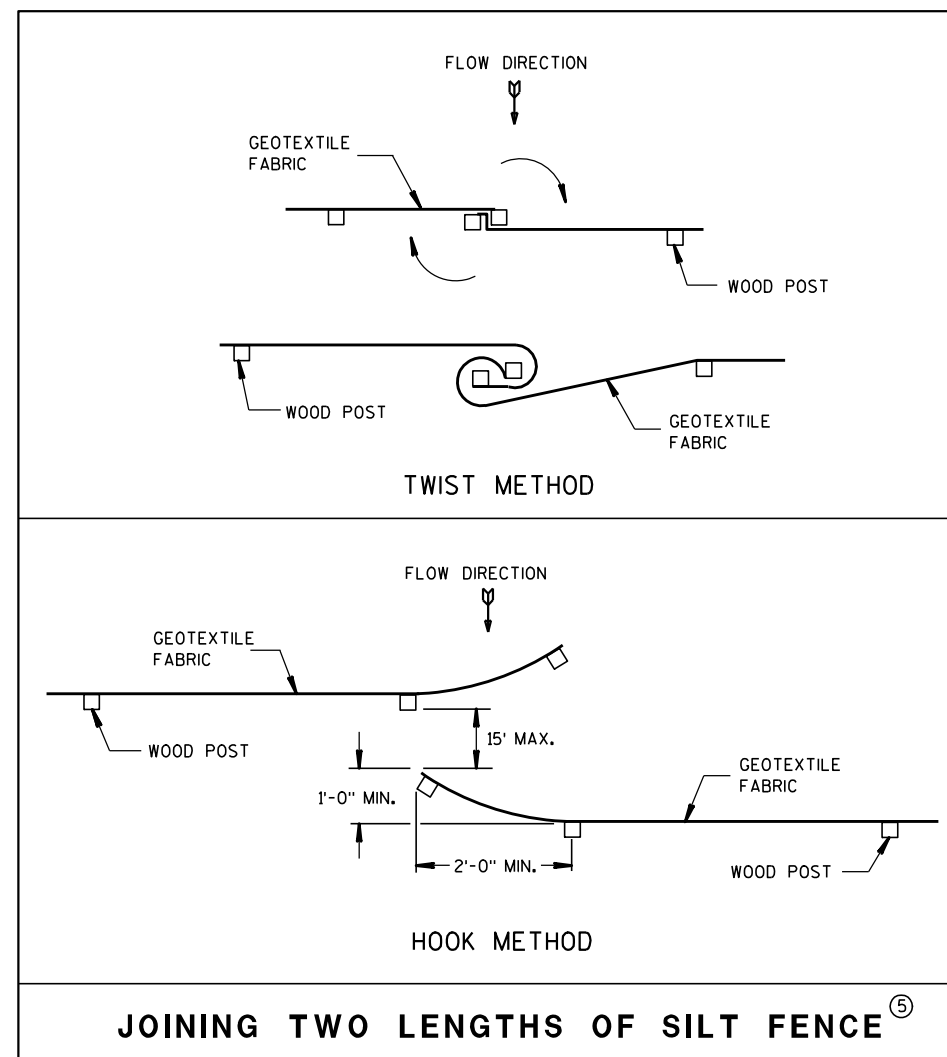


SILT FENCE



PLAN VIEW

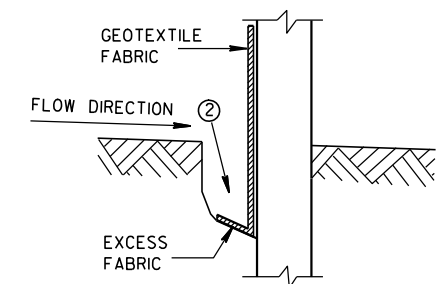
SILT FENCE AT MEDIAN SURFACE DRAINS



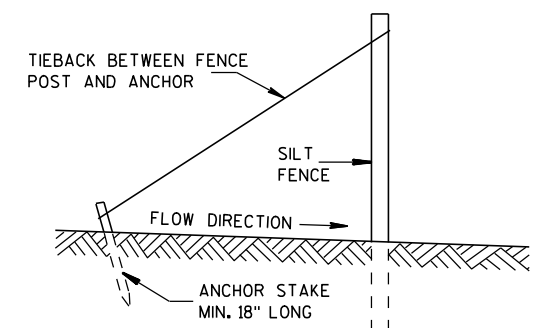
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK (WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

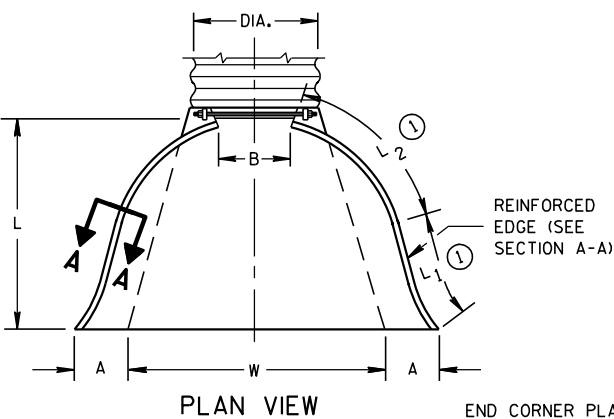
4-29-05
DATE

FHWA

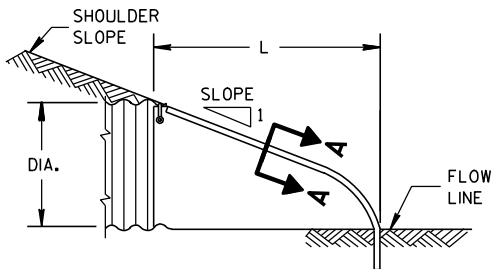
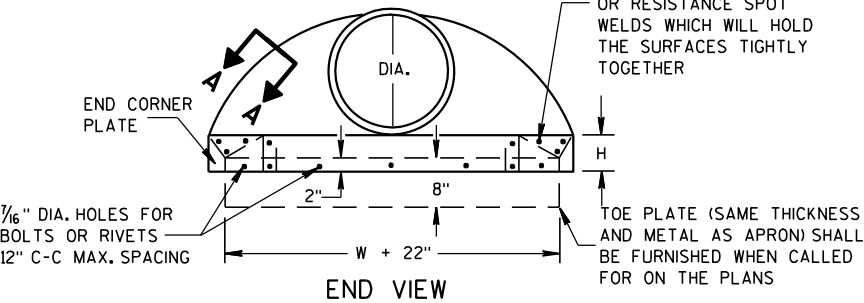
/S/ Beth Cannestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE		BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2	Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2	Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3	Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3	Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3	Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3	Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3	Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3	Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3	Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3	Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3	Pc.

* EXCEPT CENTER PANEL
SEE GENERAL NOTES



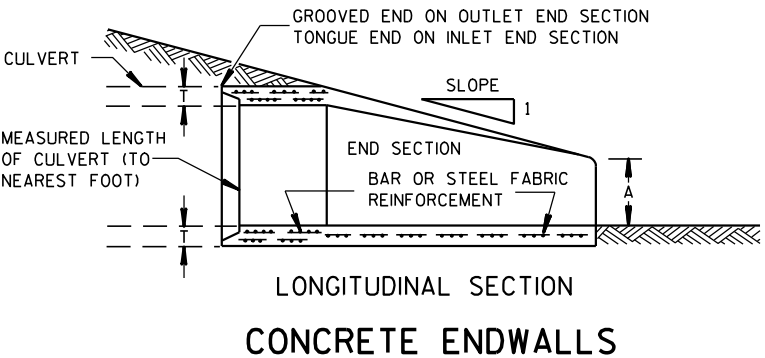
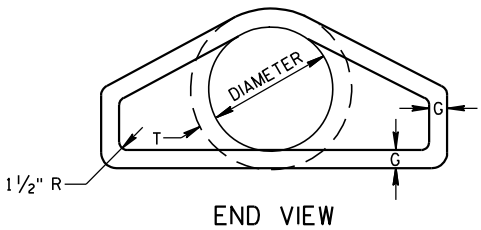
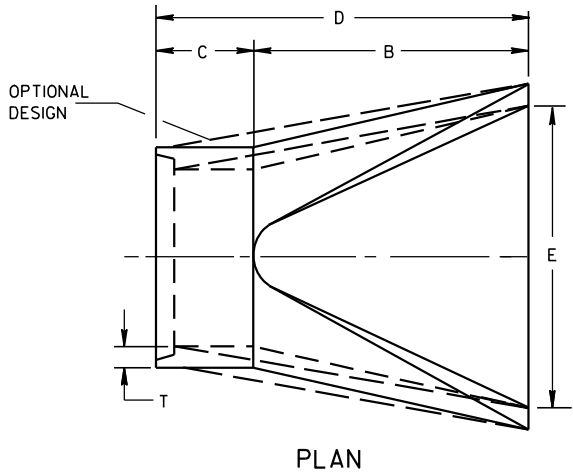
END CORNER PLATES MAY
BE FASTENED TO APRON
PROPER BY BOLTS, RIVETS,
OR RESISTANCE SPOT
WELDS WHICH WILL HOLD
THE SURFACES TIGHTLY
TOGETHER



SIDE ELEVATION
METAL ENDWALLS

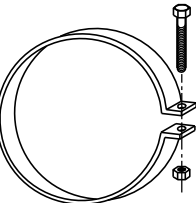
REINFORCED CONCRETE APRON ENDWALLS												
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE				
	T	A	B	C	D	E	G					
12	2	4	24	48 7/8	72 7/8	24	2	3 to 1				
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1				
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1				
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1				
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1				
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1				
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1				
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1				
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1				
48	5	24	72	26	98	84	5	3 to 1				
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1				
60	6	30-35	60	39	99	96	5	2 to 1				
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1				
72	7	24-36	78	21	99	108	6	2 to 1				
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1				
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1				
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1				

* MINIMUM
** MAXIMUM

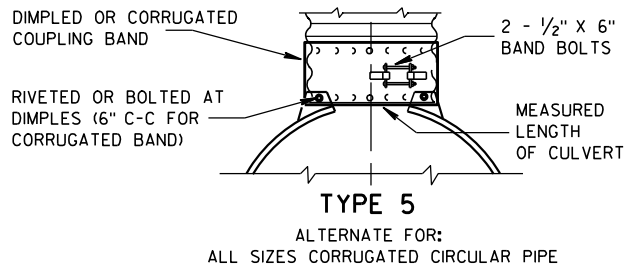
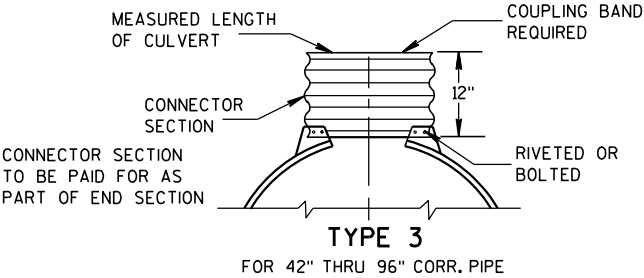
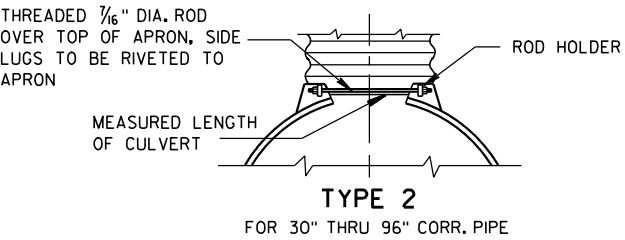
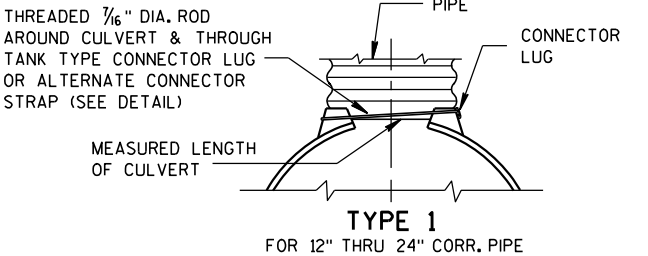


LONGITUDINAL SECTION
CONCRETE ENDWALLS

1" WIDE, 12 GA. (0.109"
THICK) GALVANIZED STRAP
WITH STANDARD 6" X 1/2"
BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



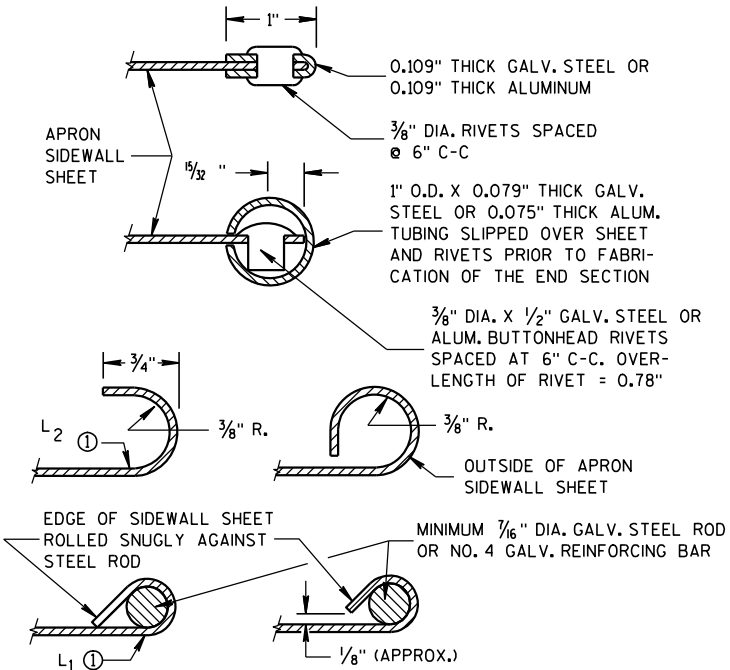
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL,
AND CORRUGATED BAND FITS INSIDE ENDWALL.
DIMPLED BAND MAY BE USED WITH HELICALLY
CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE
ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5
AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL
CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO
CIRCUMFERENTIAL CORRUGATIONS AT EACH END
USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON
THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE
STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL
OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR
ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE
OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND
LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL
THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND
LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH
OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE
PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS
FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS.
FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED
EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH
GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE
ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM
NUTS AND BOLTS FOR ALUMINUM UNITS.

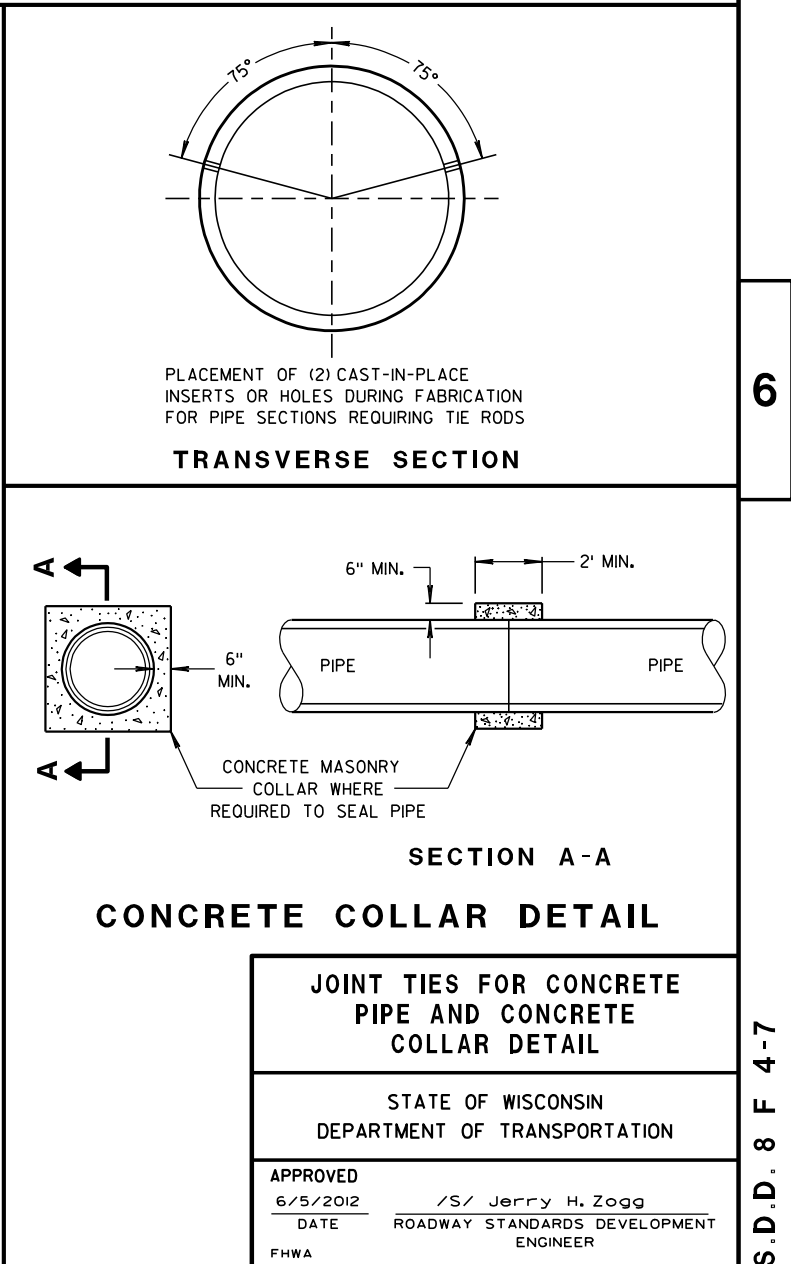
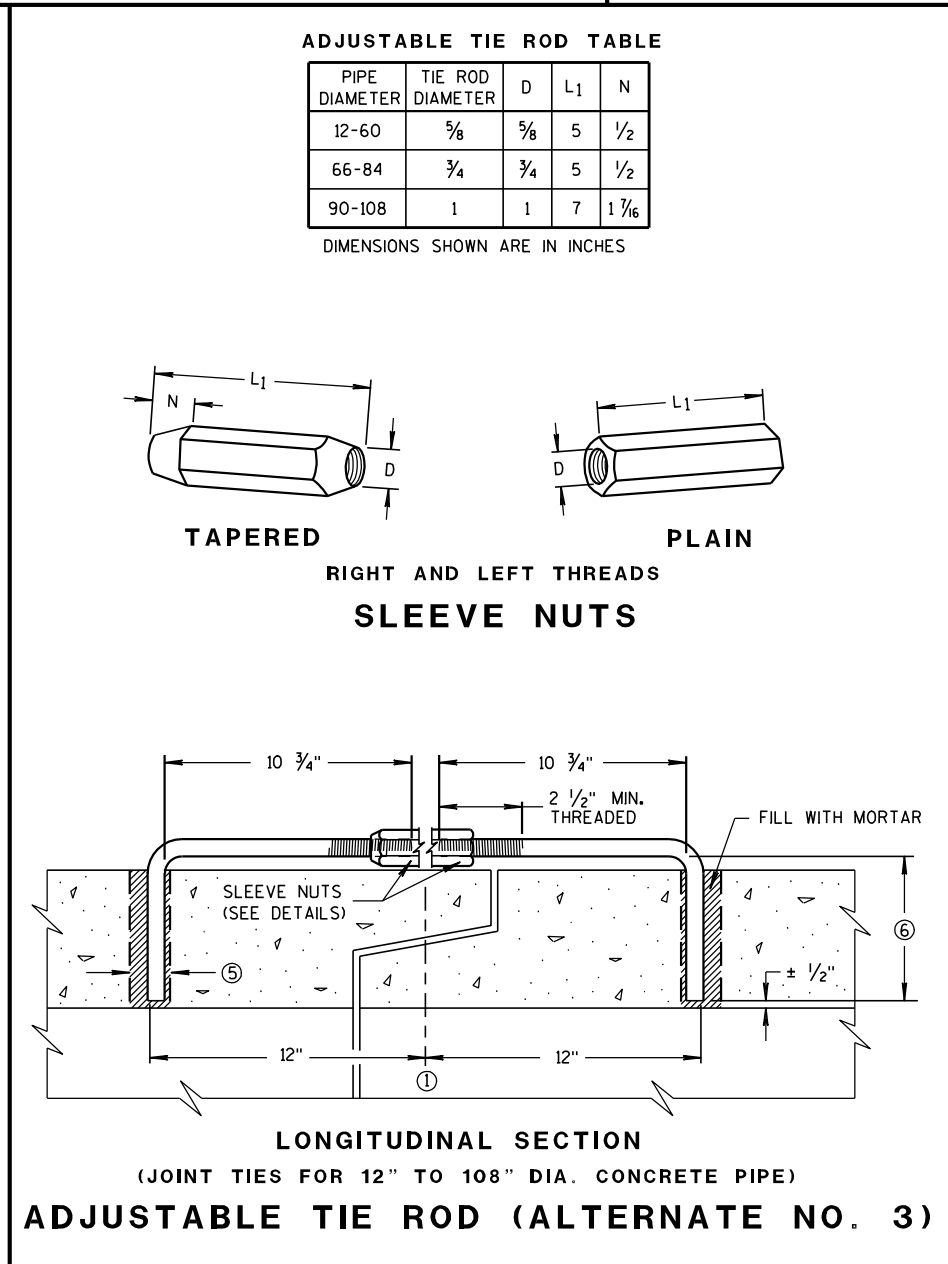
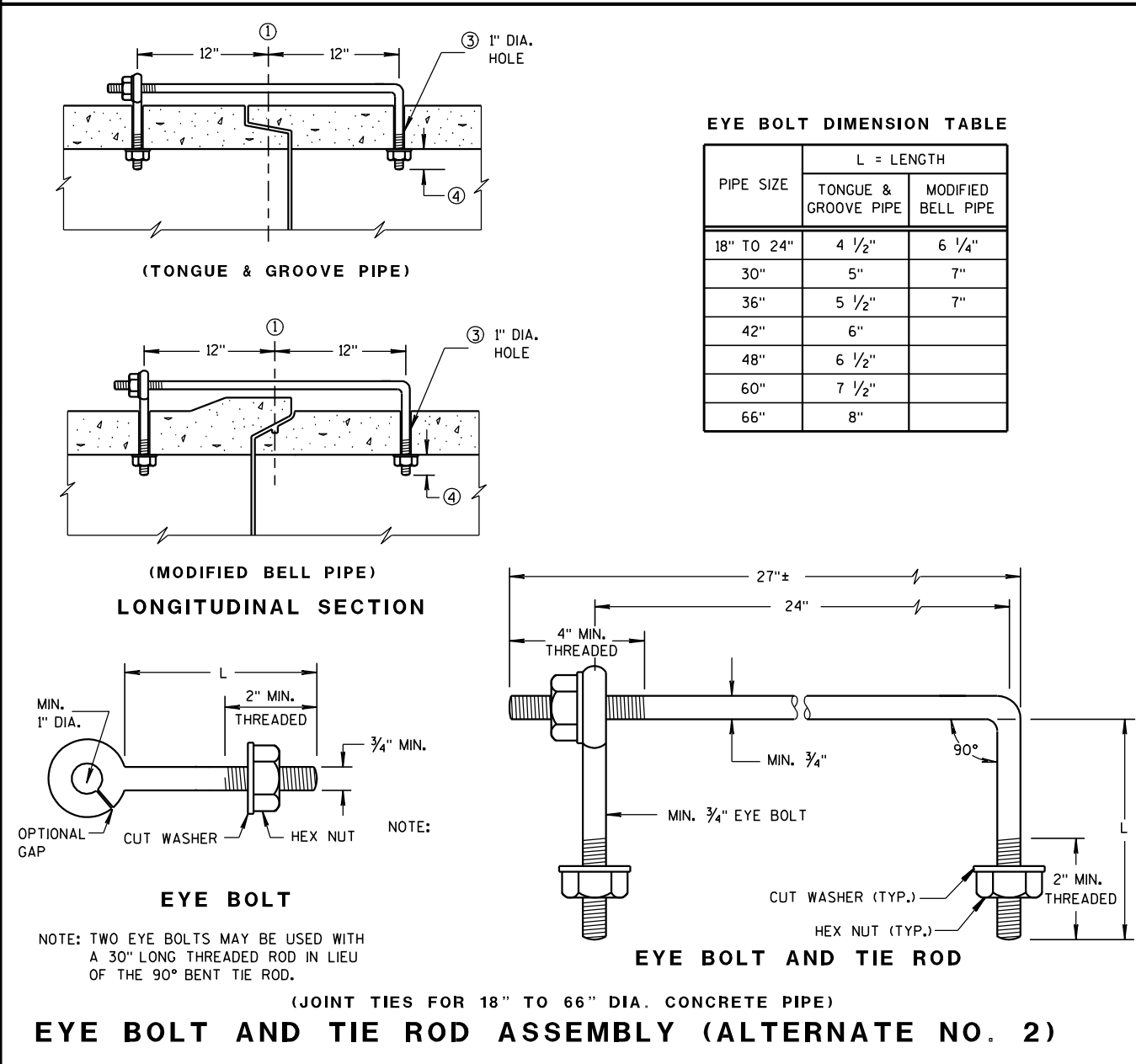
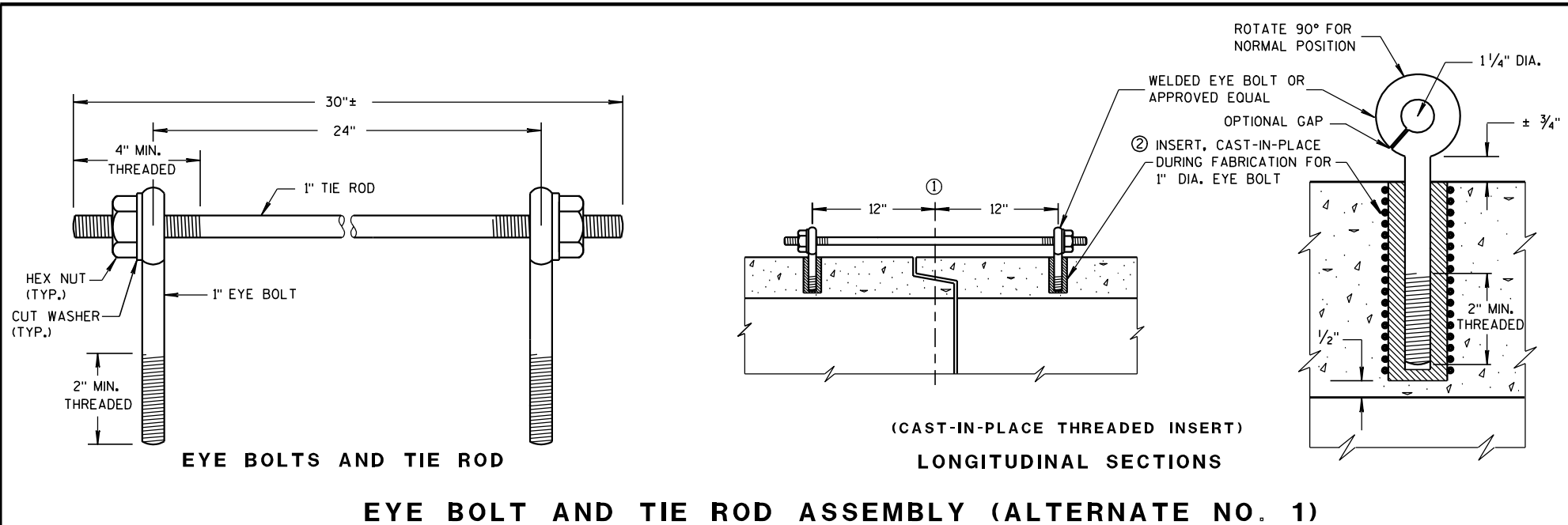
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT
TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT
TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

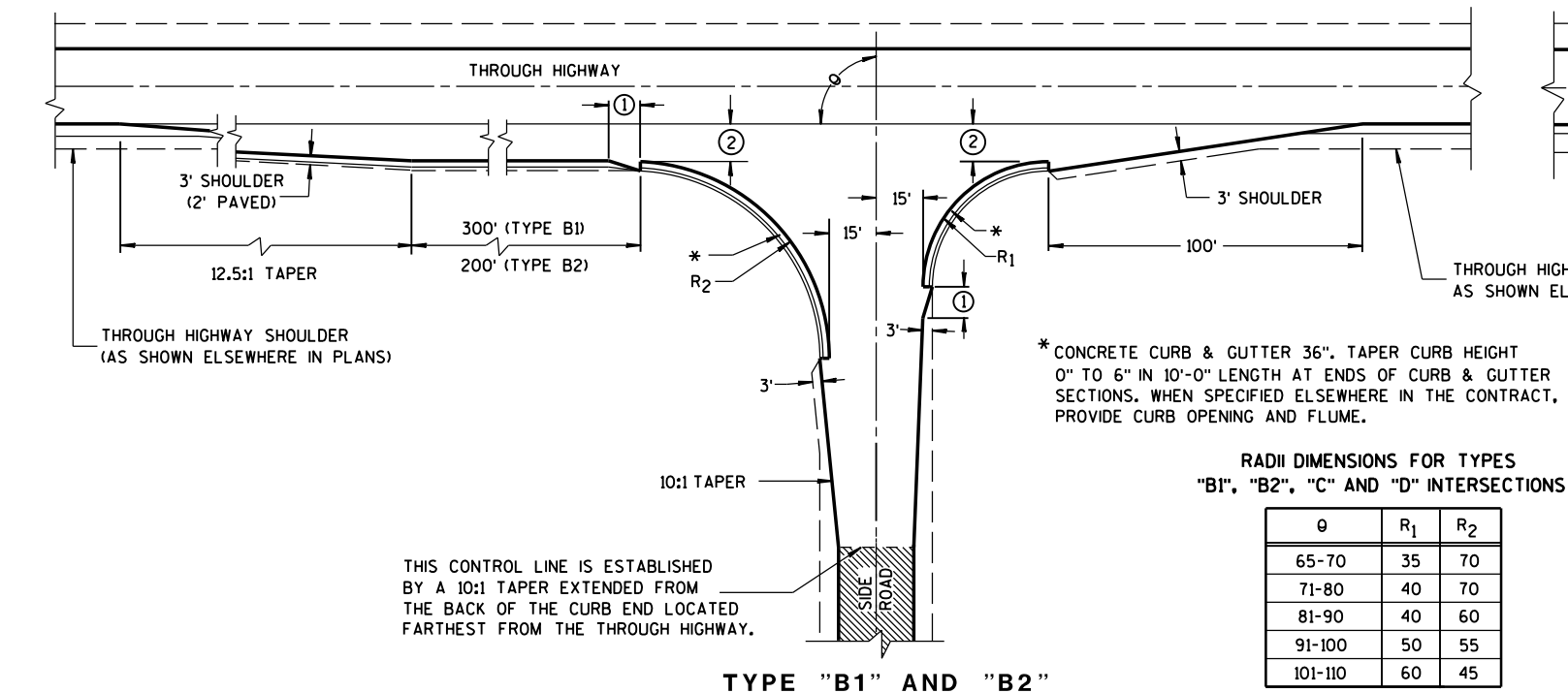
① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED
INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA





RADII DIMENSIONS FOR TYPES "B1", "B2", "C" AND "D" INTERSECTIONS

θ	R ₁	R ₂
65-70	35	70
71-80	40	70
81-90	40	60
91-100	50	55
101-110	60	45

GENERAL NOTES

DESIGNS MAY BE USED INTERCHANGEABLY IN COMBINATION OR SEPARATELY FOR ANY ONE COMPLETE INTERSECTION DEPENDING UPON INTERSECTION ANGLE AND SURFACING OF EACH APPROACH ROADWAY.

SIDE ROAD SURFACING NOTE

WHEN THE SIDE ROAD IS NOT PRESENTLY PAVED, PAVEMENT SHALL BE PLACED TO THE LIMITS SHOWN UNLESS OTHERWISE PROVIDED IN THE CONTRACT. WHERE THE CONSTRUCTION LIMITS ARE BEYOND THE PAVING LIMITS, CRUSHED AGGREGATE SURFACING SHALL BE PLACED BETWEEN THE PAVING LIMITS AND CONSTRUCTION LIMITS.

WHEN THE SIDE ROAD IS PRESENTLY PAVED, NEW PAVEMENT SHALL BE PLACED TO THE LIMITS OF DESIGN AS SHOWN AND BEYOND, IF NECESSARY, TO MEET EXISTING PAVEMENT.

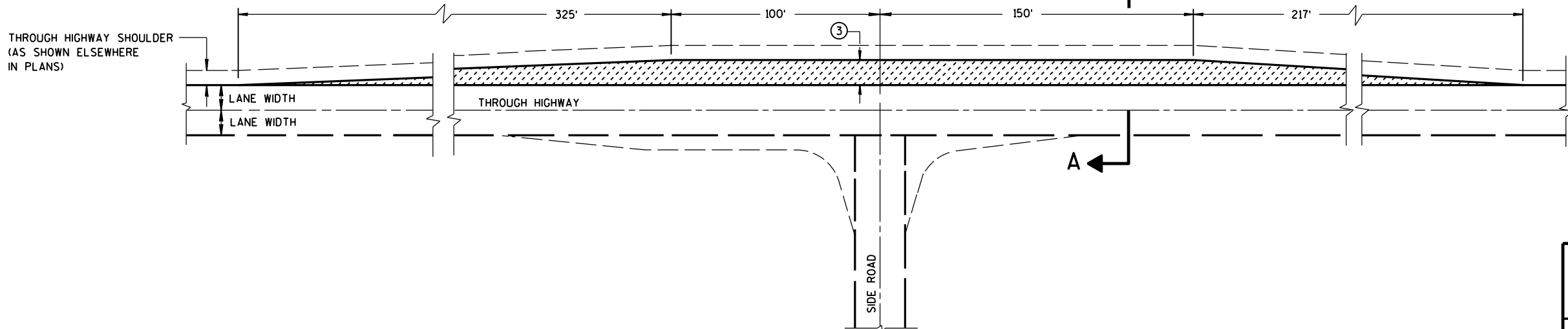
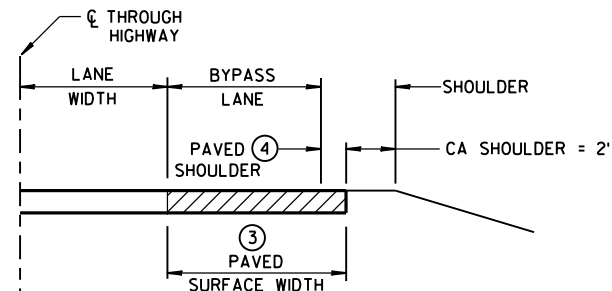
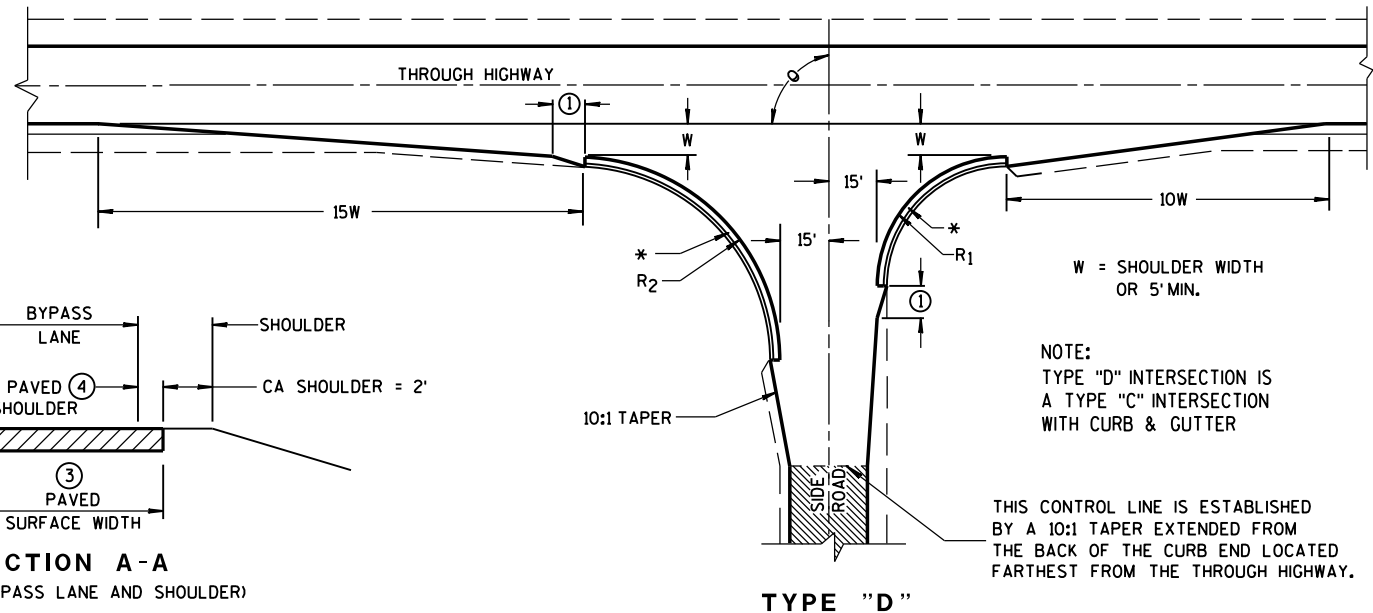
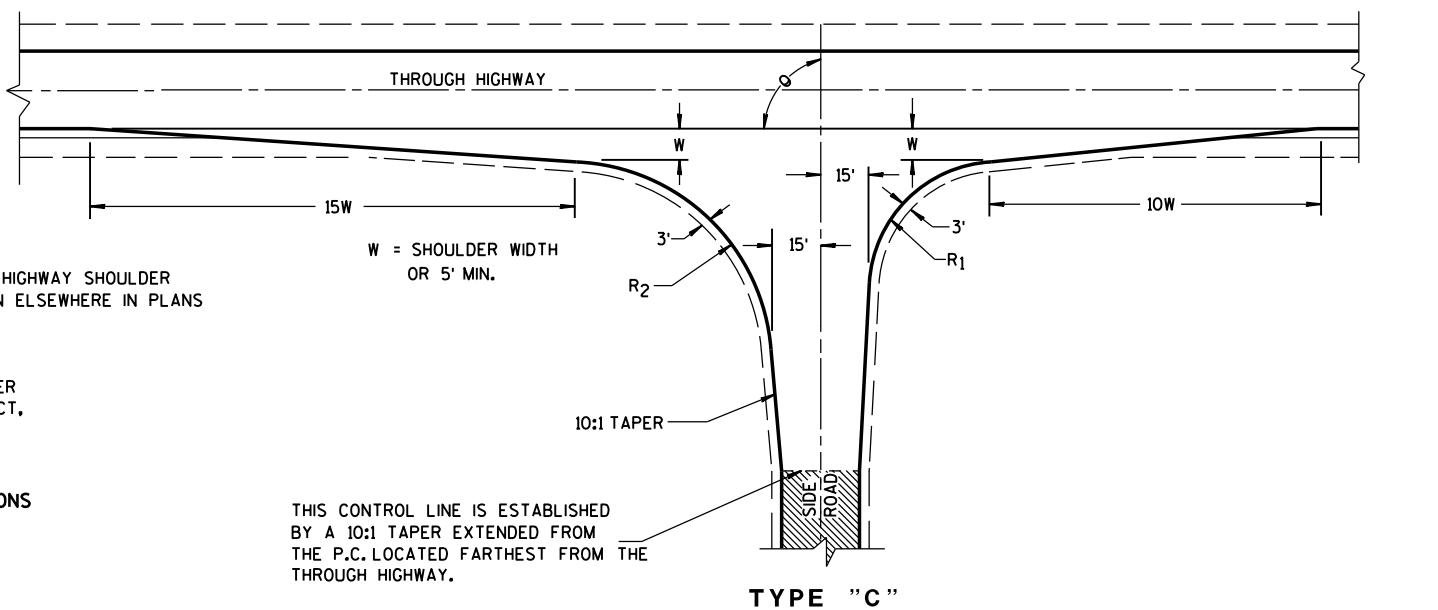
WHEN THE SIDE ROAD IS THE CONSTRUCTION PROJECT, THE INTERSECTION SURFACING SHALL BE THE SAME AS FOR THE PROJECT.

EXISTING PAVED SURFACE

BYPASS LANE

- 10-FT TYPICAL.
- 12-FT** PLUS ADDITIONAL WIDTH FOR BIKE LANE IF SHOWN ELSEWHERE IN THE PLAN.

**10-FT MAY BE USED ON TYPE B2 ON RESURFACING PROJECTS IF SPECIFIED IN THE CONTRACT.
- BYPASS LANE PAVED SURFACE WIDTH OUTSIDE OF TRAVEL LANE
-ASPHALT = 12-FT PLUS PAVED SHOULDER WIDTH.
-PC CPNCRETE = 13-FT PLUS PAVED SHOULDER WIDTH.
- BYPASS LANE PAVED SHOULDER WIDTH = THE GREATER OF 1-FT OR THE PAVED SHOULDER WIDTH OF THE THROUGH HIGHWAY.

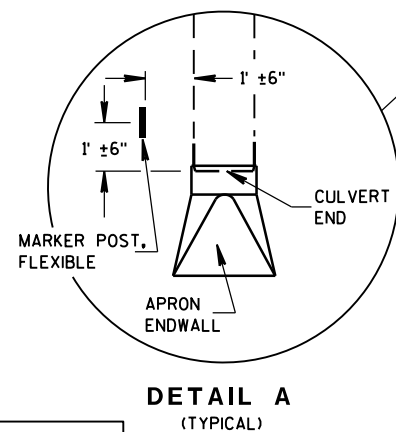
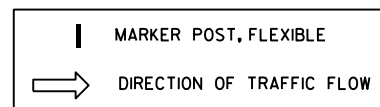
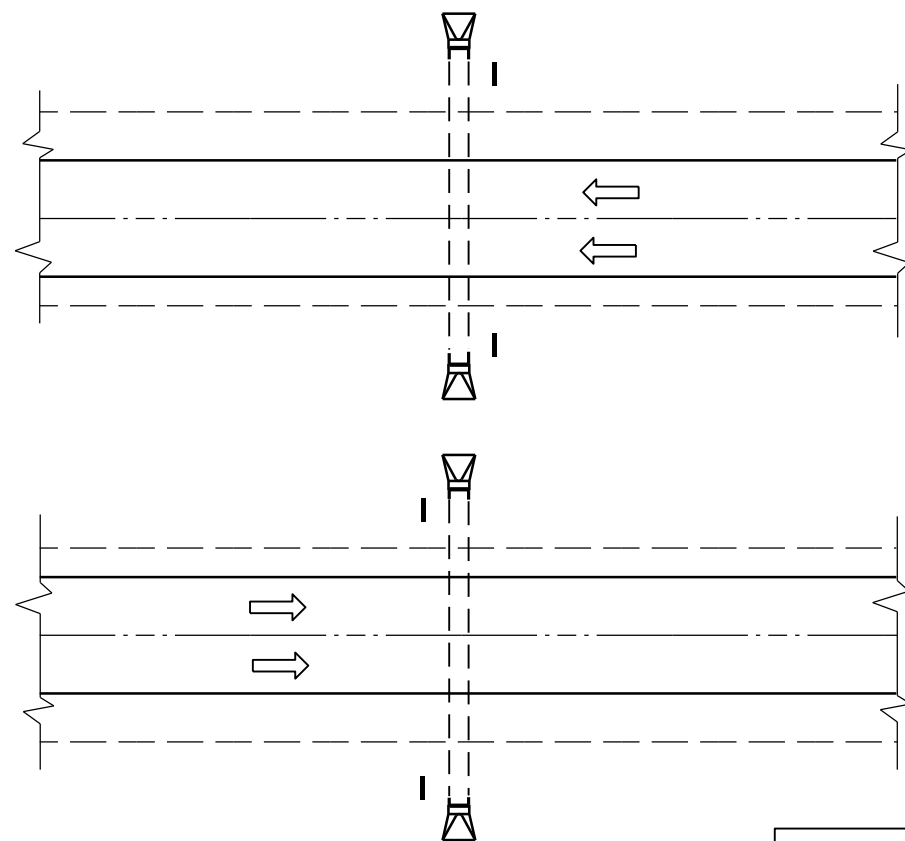


TEE INTERSECTION BYPASS LANE DETAIL

AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND "D" AND TEE INTERSECTION BYPASS LANE

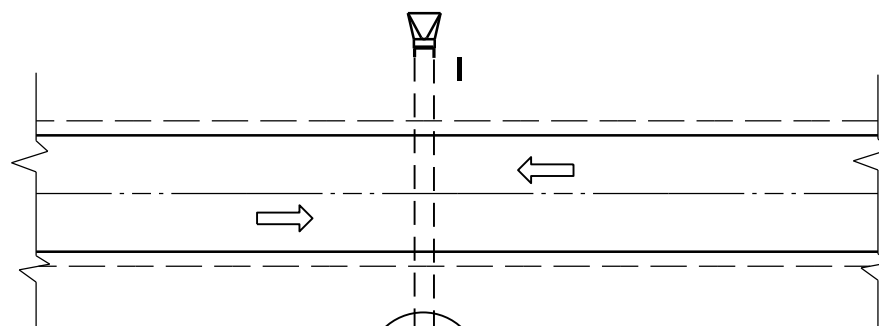
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN VIEW
DIVIDED HIGHWAY



DETAIL A
(TYPICAL)

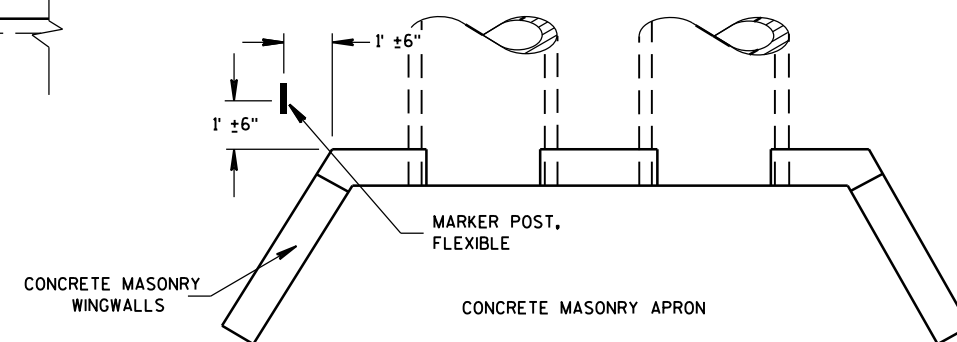
PLAN VIEW
UNDIVIDED HIGHWAY



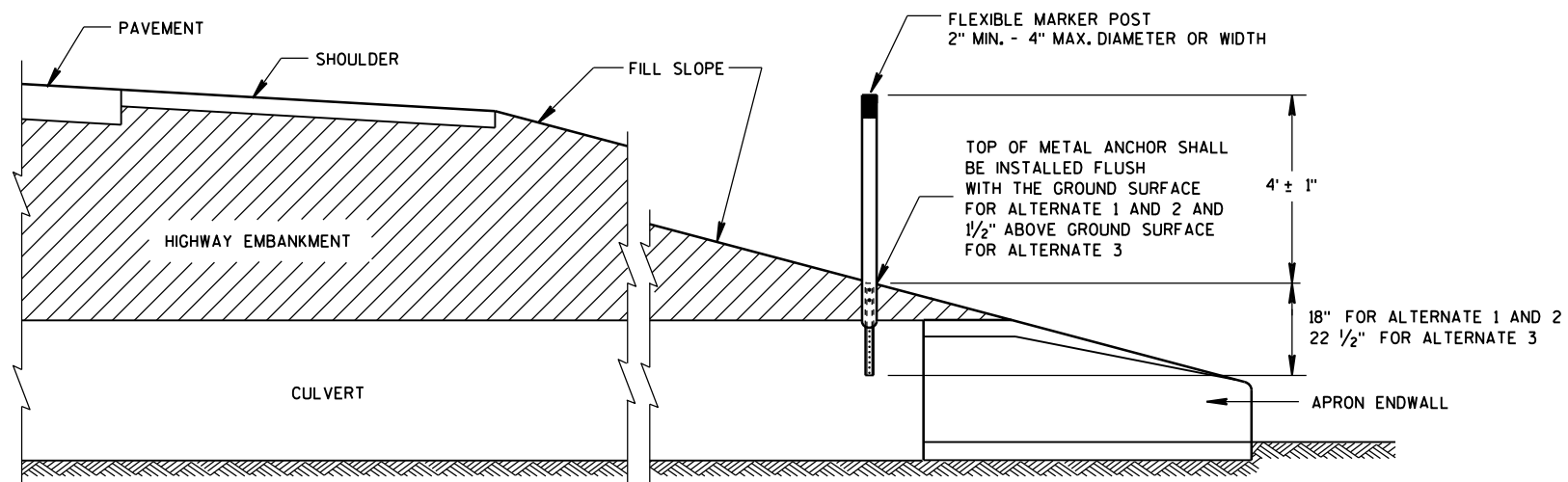
FLEXIBLE MARKER POST LOCATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



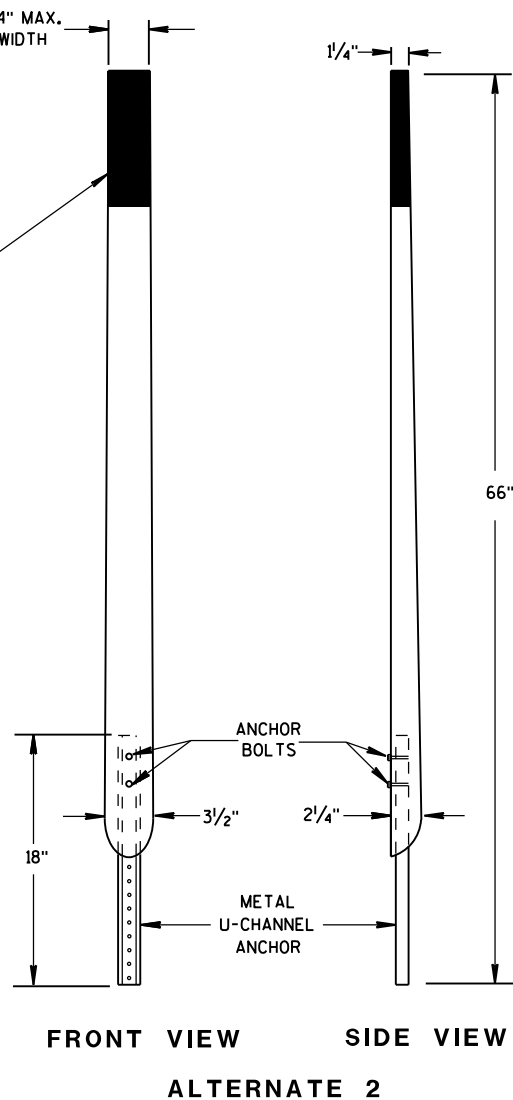
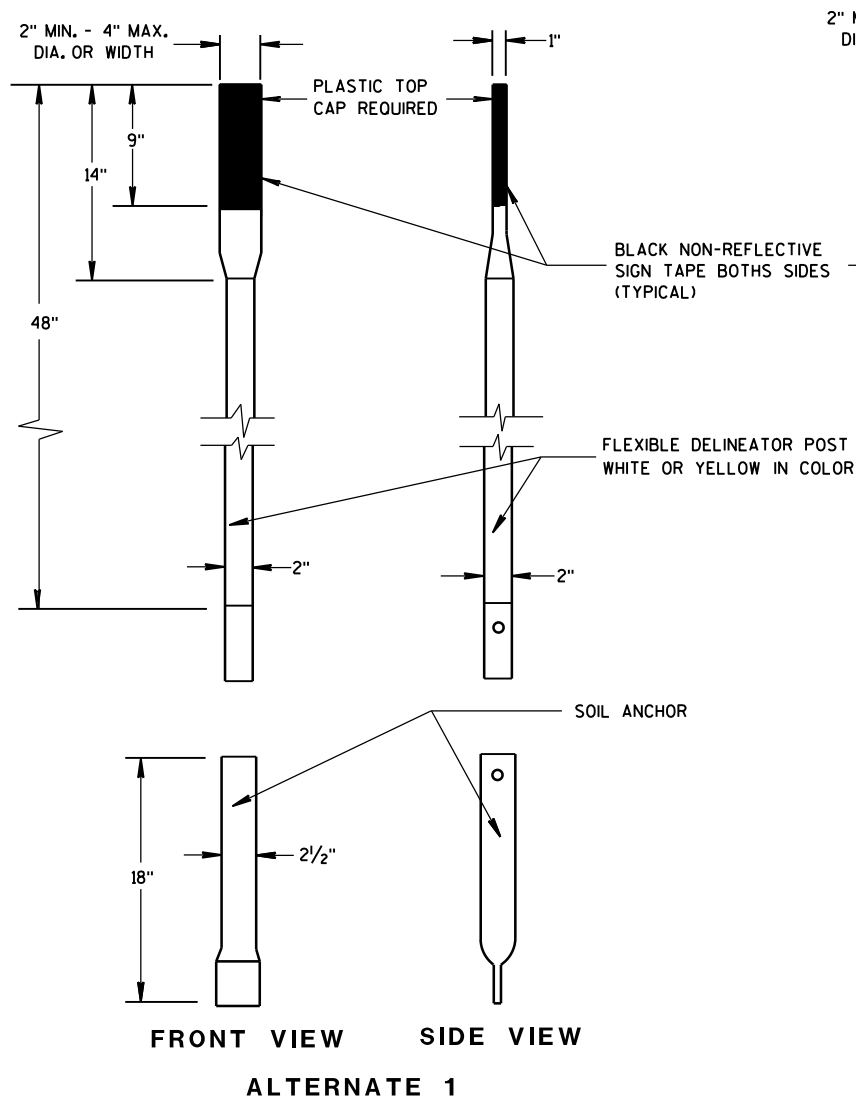
PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH



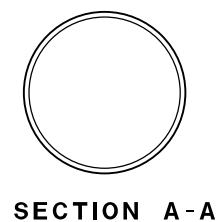
CROSS SECTION
FLEXIBLE MARKER POST

FLEXIBLE MARKER POST
FOR CULVERT END

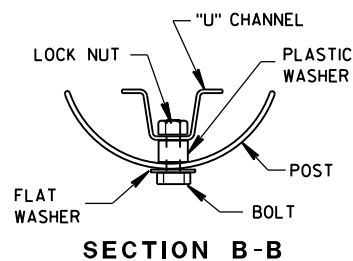
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



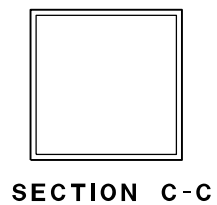
FLEXIBLE MARKER POSTS



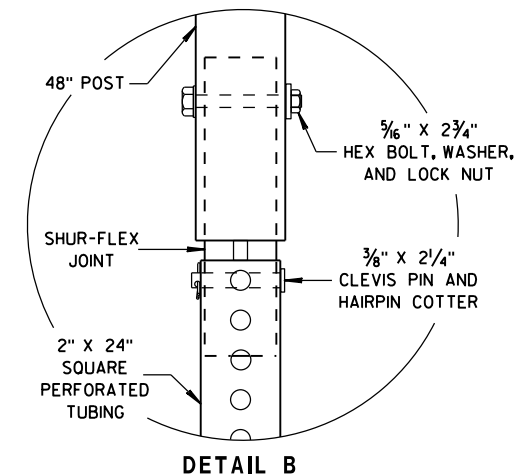
SECTION A-A



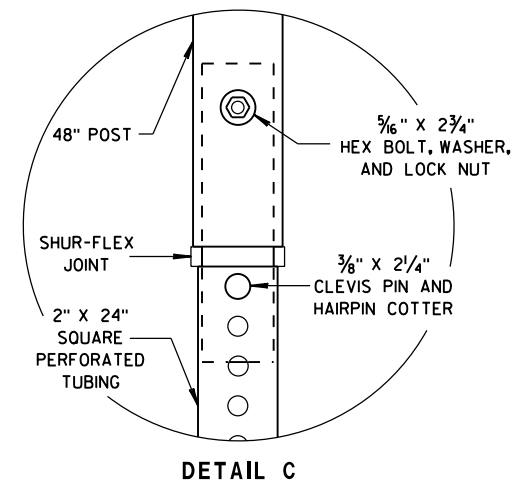
SECTION B-B



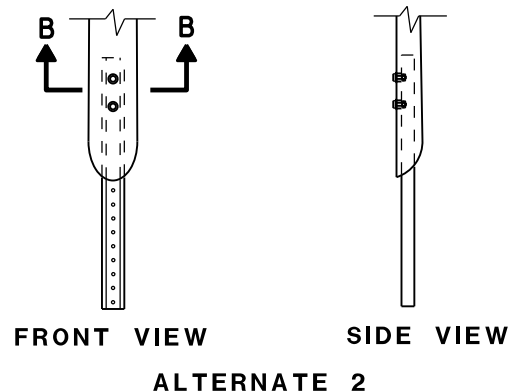
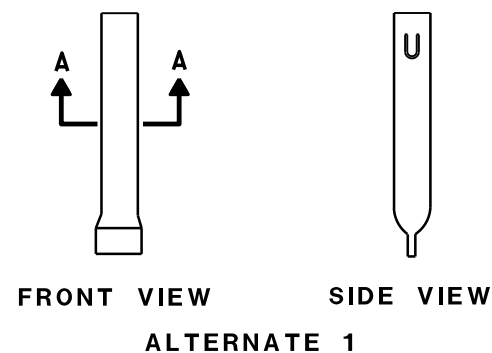
SECTION C-C



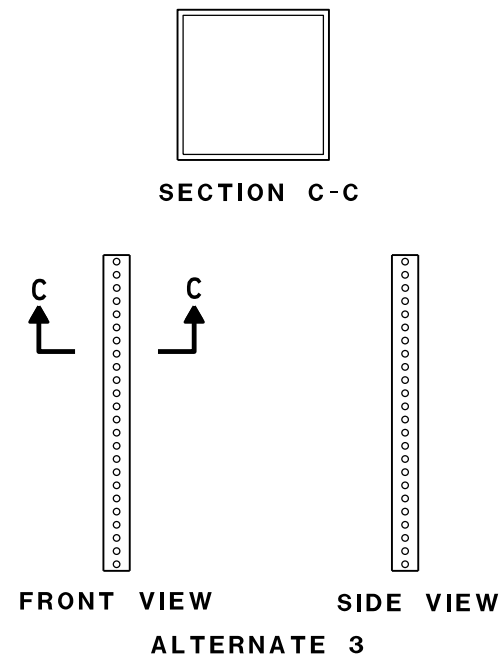
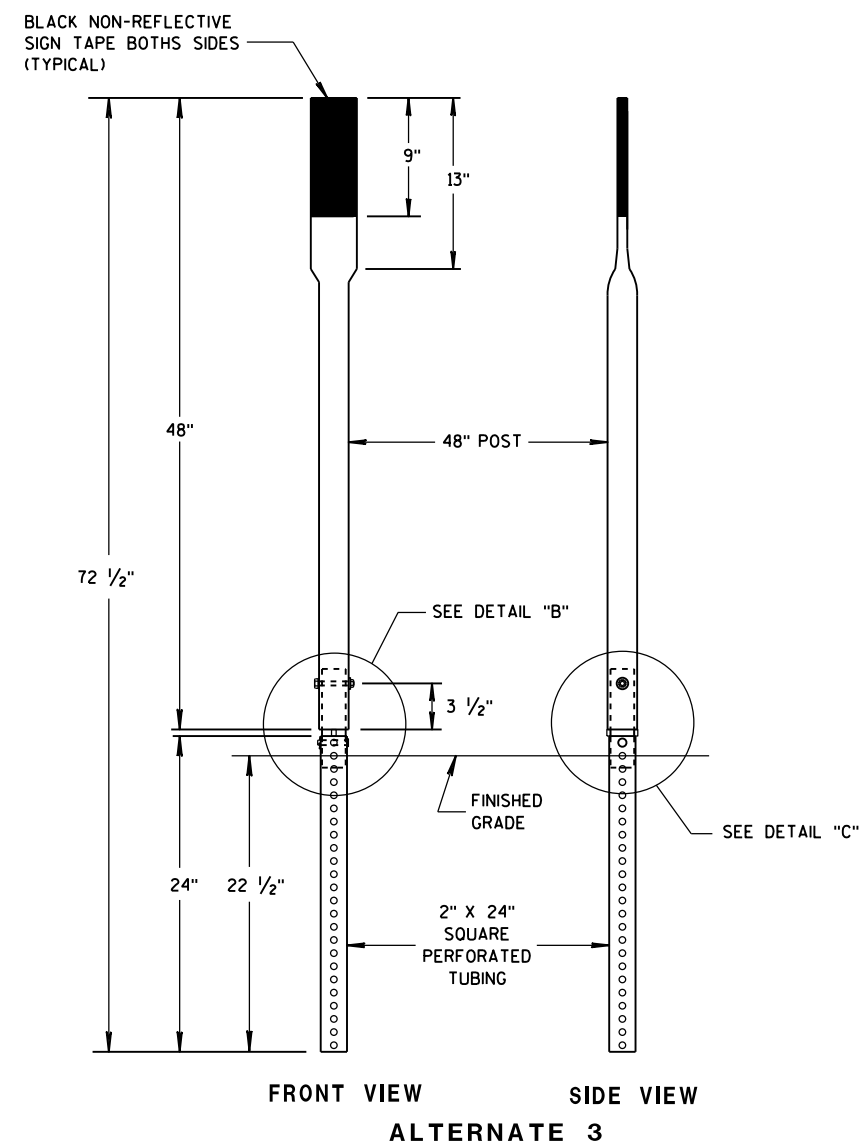
DETAIL B



DETAIL C



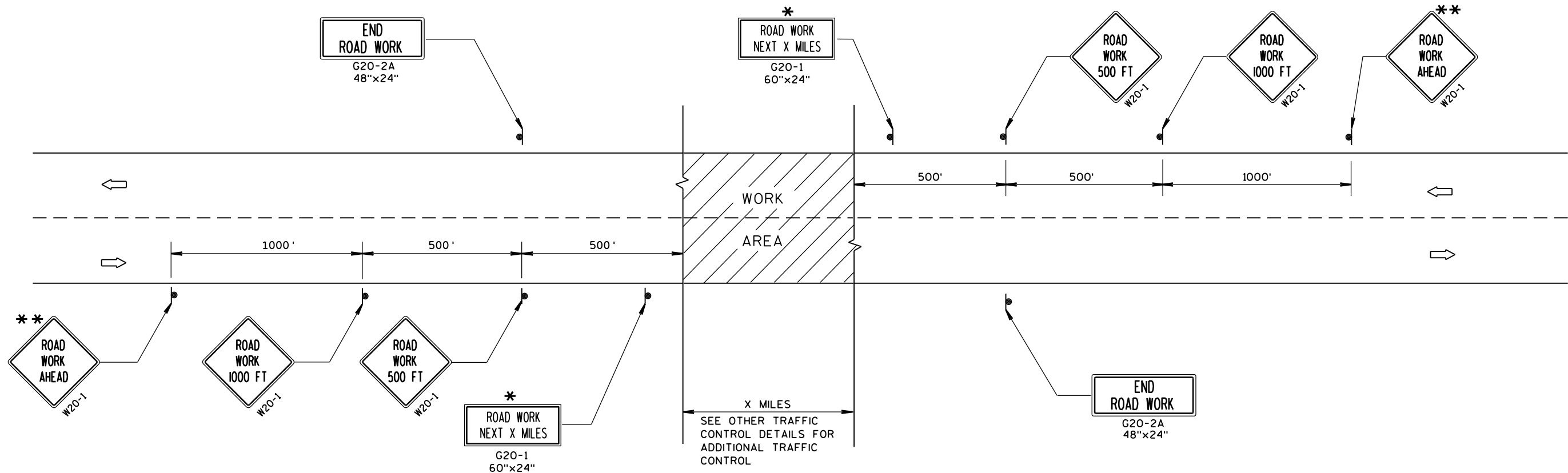
FLEXIBLE MARKER POST ANCHORS



FLEXIBLE MARKER POST FOR CULVERT END

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/1/2012 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

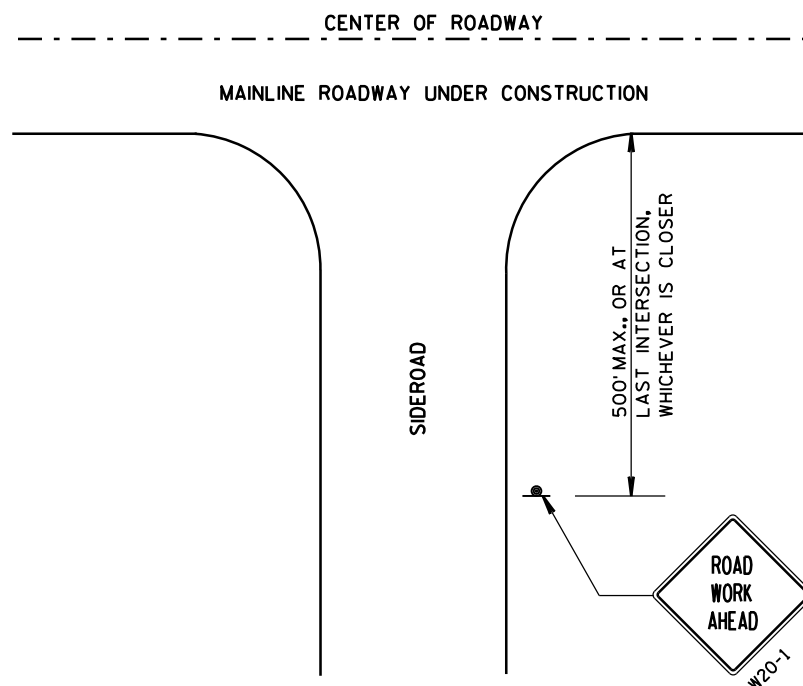
ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

* OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

** PLACE ADDITIONAL W20-1 "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.



LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

TRAFFIC CONTROL, ADVANCE
WARNING SIGNS 45 M.P.H.
OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

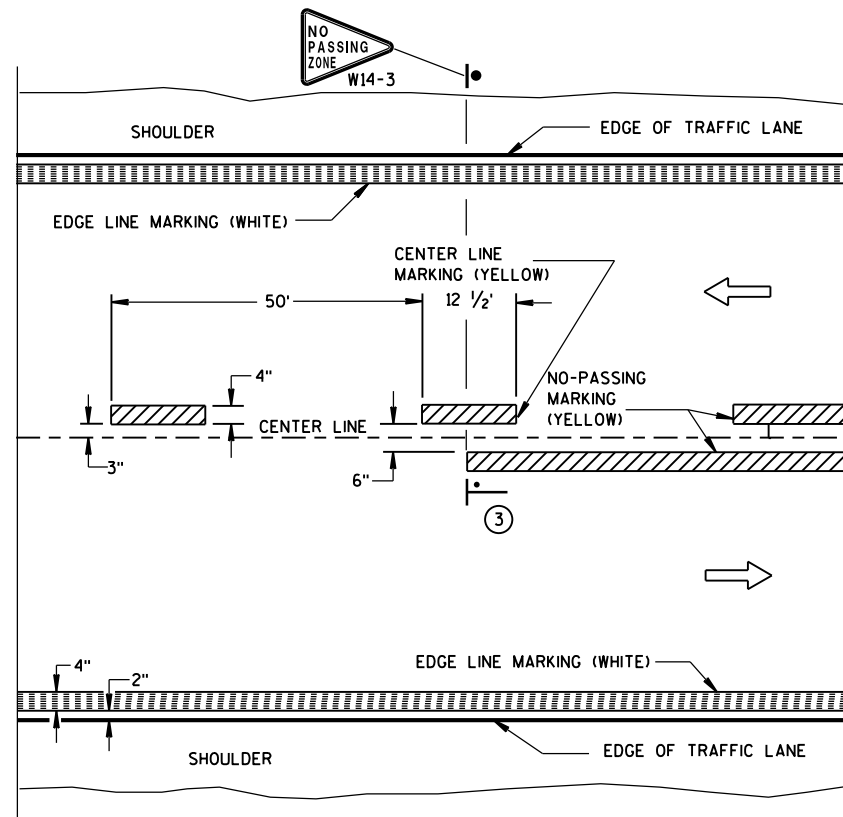
APPROVED

8/2013

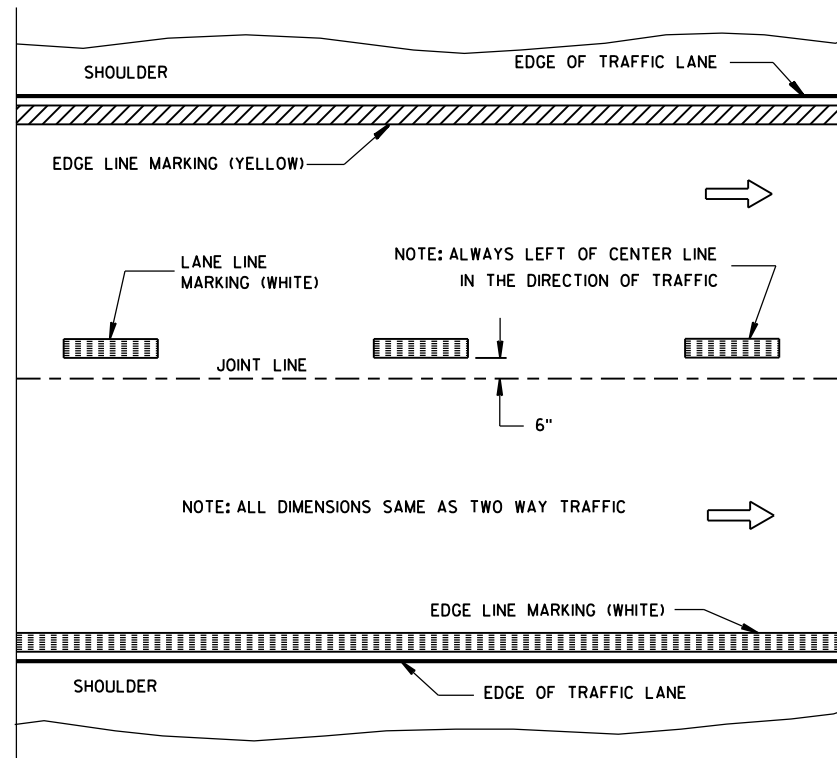
DATE

FHWA

/S/ Travis Feltes
STATE TRAFFIC ENGINEER OF DESIGN

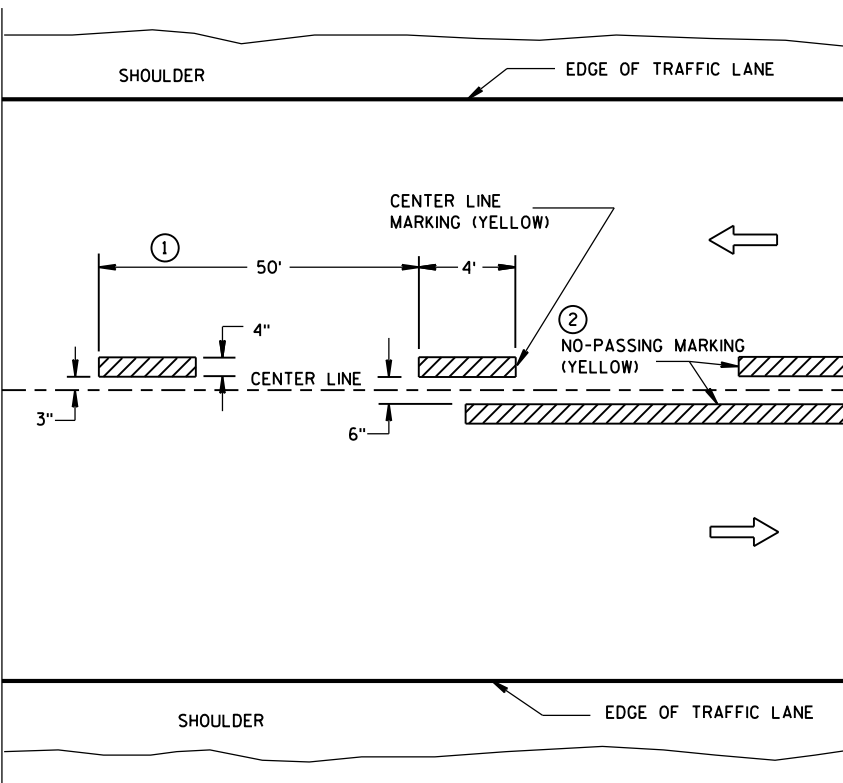


TWO WAY TRAFFIC

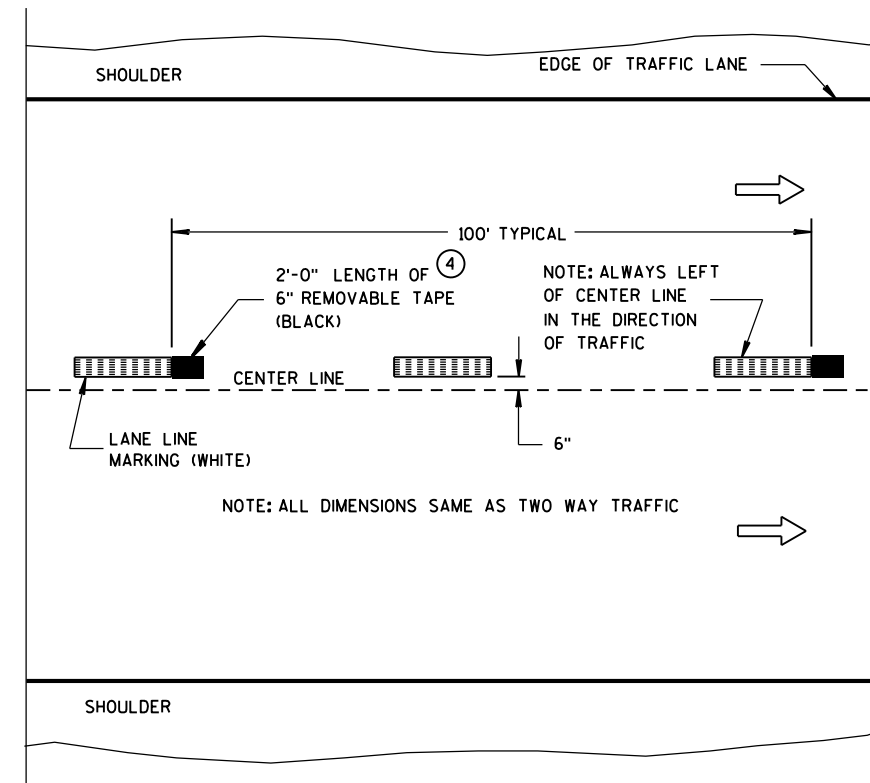


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

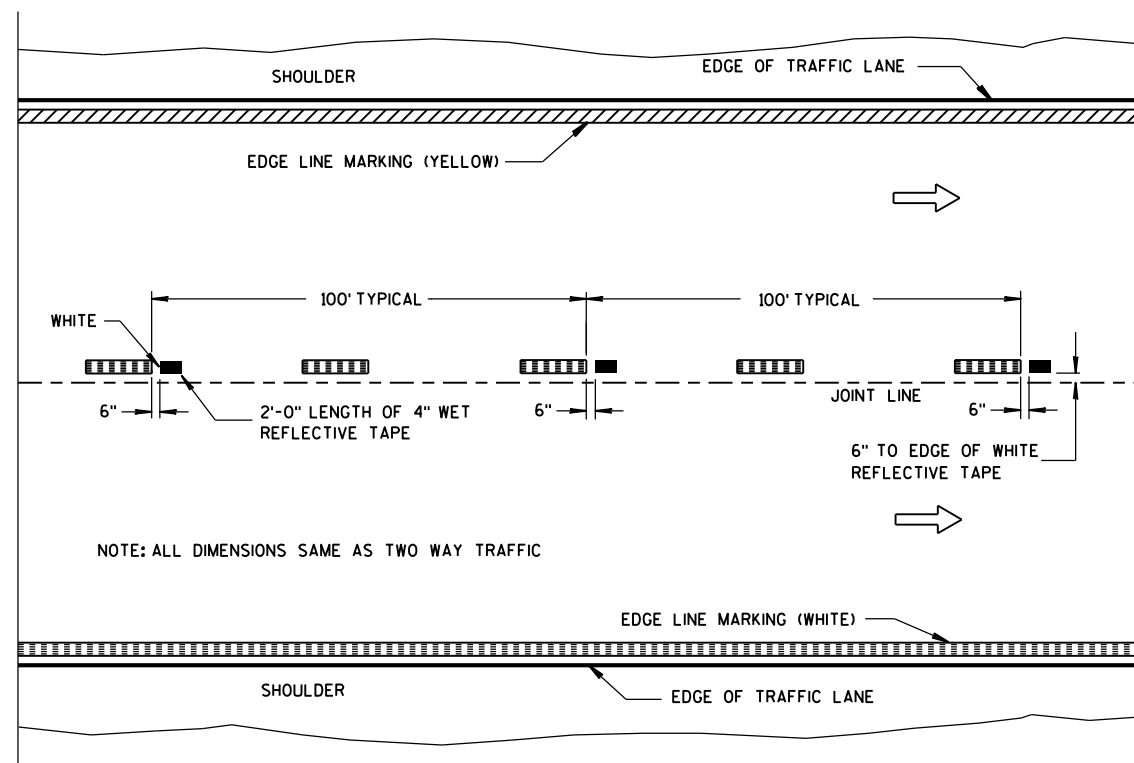
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

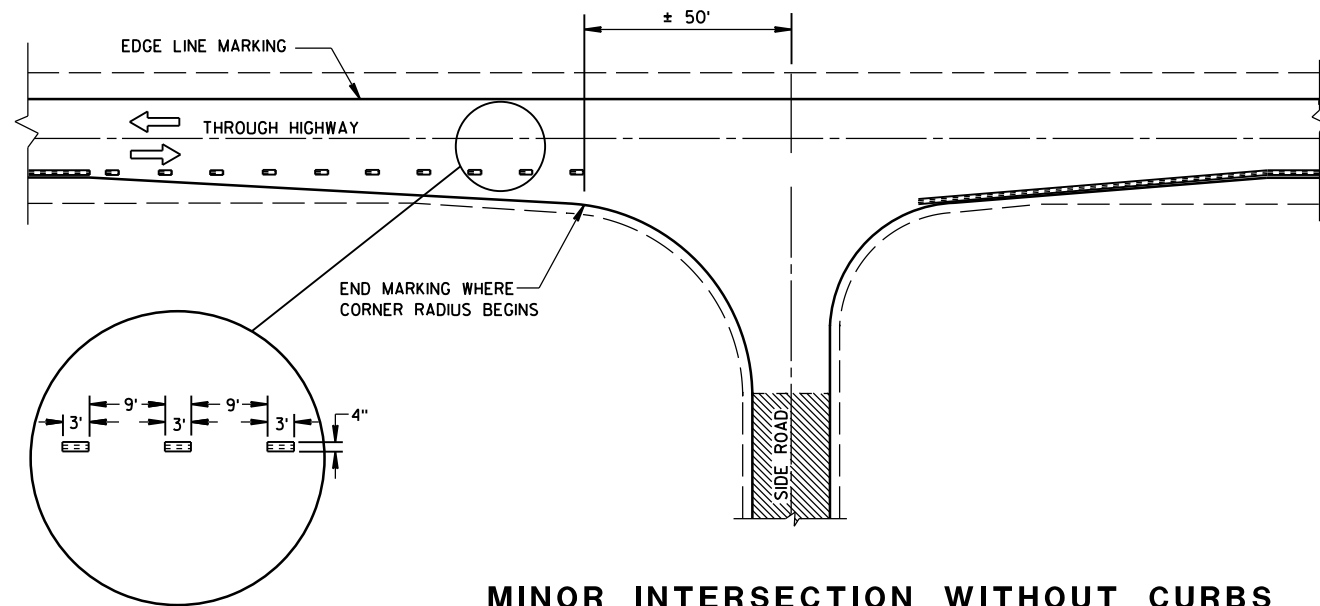
- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5-13-2013
DATE
FHWA

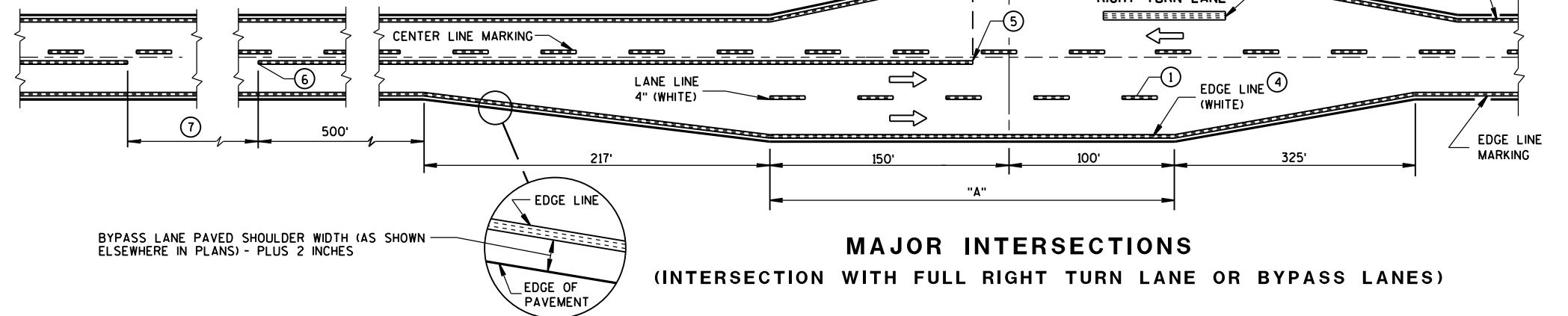
/S/ Travis Feltes
STATE TRAFFIC ENGINEER



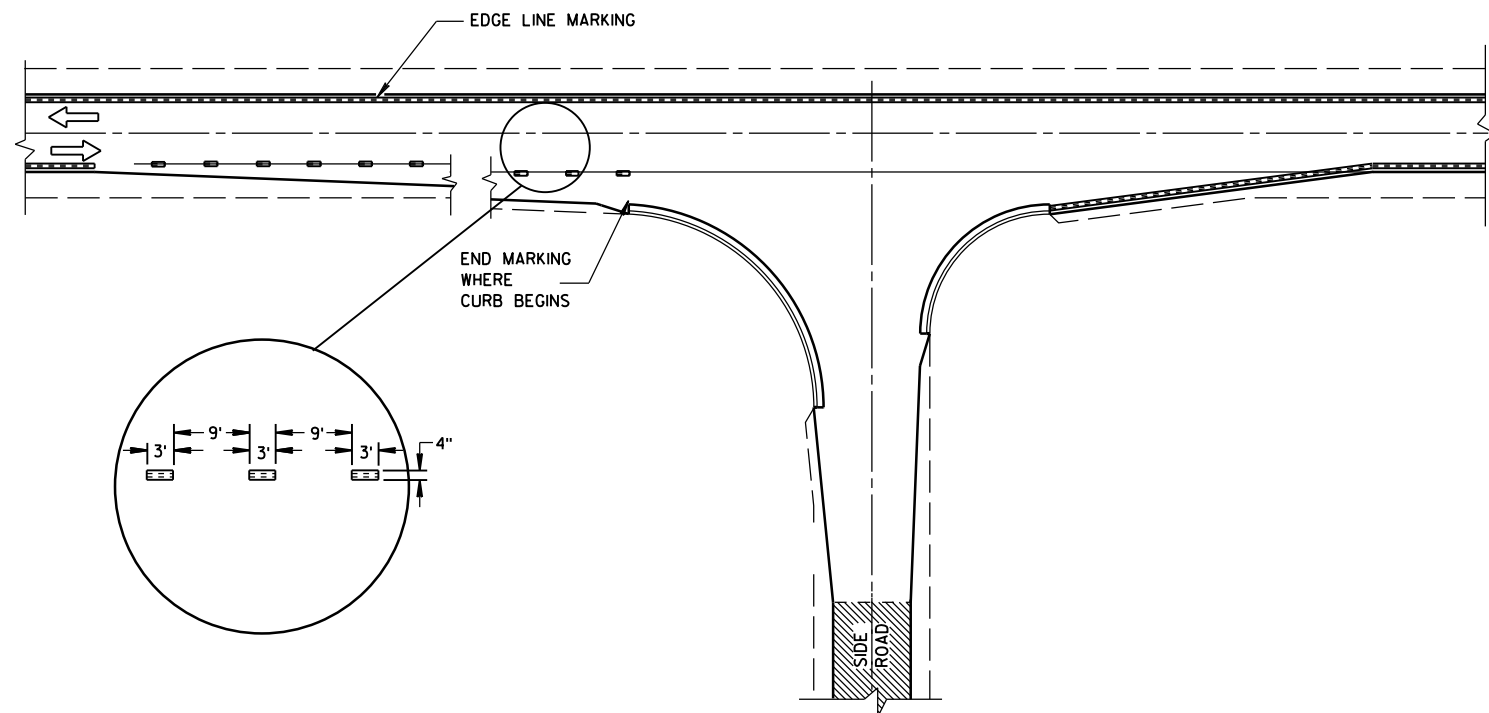
MINOR INTERSECTION WITHOUT CURBS

⑦

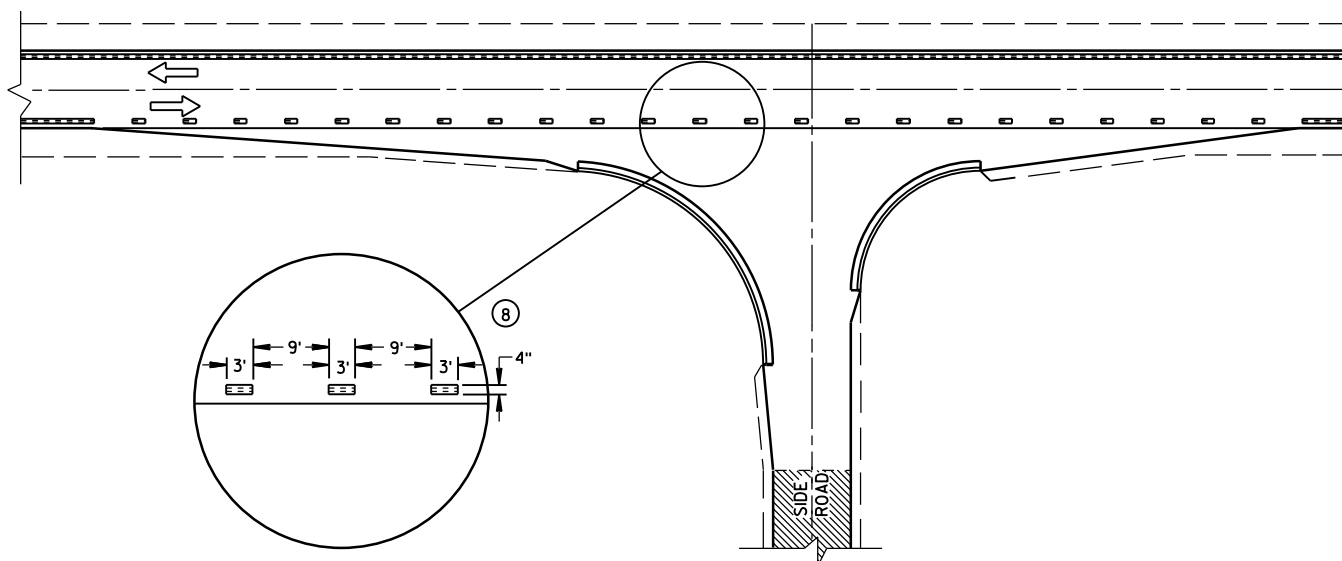
POSTED SPEED (MPH)	MINIMUM DISTANCE BETWEEN ZONES (FEET)
25 - 30	528
35 - 40	528
45 - 50	686
55	792



MAJOR INTERSECTIONS
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANES)



MINOR INTERSECTION WITH CURBS
(TYPICAL MARKING)



MINOR INTERSECTION WITH CURBS
⑧ (FOR SPECIAL CONDITIONS AS SPECIFIED)

GENERAL NOTES

- EDGE LINES SHALL BE OMITTED THROUGH INTERSECTIONS. EDGE LINES SHALL BE CONTINUED THROUGH DRIVEWAYS.
- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
 - ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
 - ③ ALTERNATIVE MARKING SHALL BE PROVIDED WHEN SPECIFIED IN THE CONTRACT. TYPICAL SITUATIONS WHERE THIS MARKING MAY BE REQUIRED ARE WHERE THE INTERSECTION IS ON A SHARP HORIZONTAL CURVE OR CREST VERTICAL CURVE IN AN UNLIGHTED AREA SUCH THAT THE EDGE LINE MAY BE MISLEADING TO THE MOTORIST OR DISAPPEAR FROM SIGHT.
 - ④ THE EDGE LINE IN THE TAPER AREAS OF THE BYPASS LANE AND THE BYPASS LANE SHALL BE LOCATED 1-FOOT FROM EDGE OF PAVEMENT TO THE OUTSIDE EDGE OF EDGE LINE.
 - ⑤ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT/SURFACE EDGE EXTENSION.
 - ⑥ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
 - ⑦ IF THE DISTANCE BETWEEN 2 SUCCESSIVE NO-PASSING ZONES IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES, CONNECT THE 2 ZONES.
 - ⑧ 3' LINE 9' GAP, EXCEPT RETRACE THE EXISTING LINE - GAP PATTERN WHERE EXISTING MARKINGS ARE IN PLACE.
- ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

PAVEMENT MARKING
(INTERSECTIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

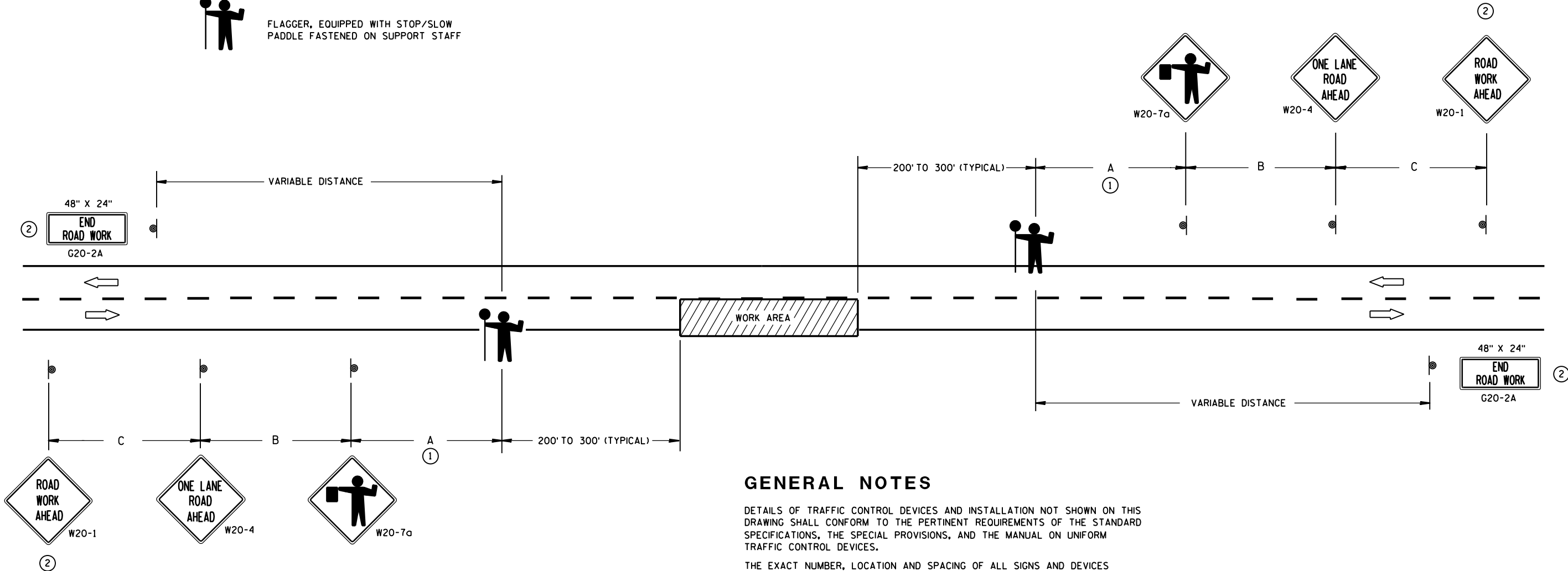
-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

SIGN SPACING TABLE

SPEED LIMIT	SIGN SPACING A,B,C
25-35 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, COVER OR REMOVE ALL TEMPORARY TRAFFIC CONTROL SIGNS.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

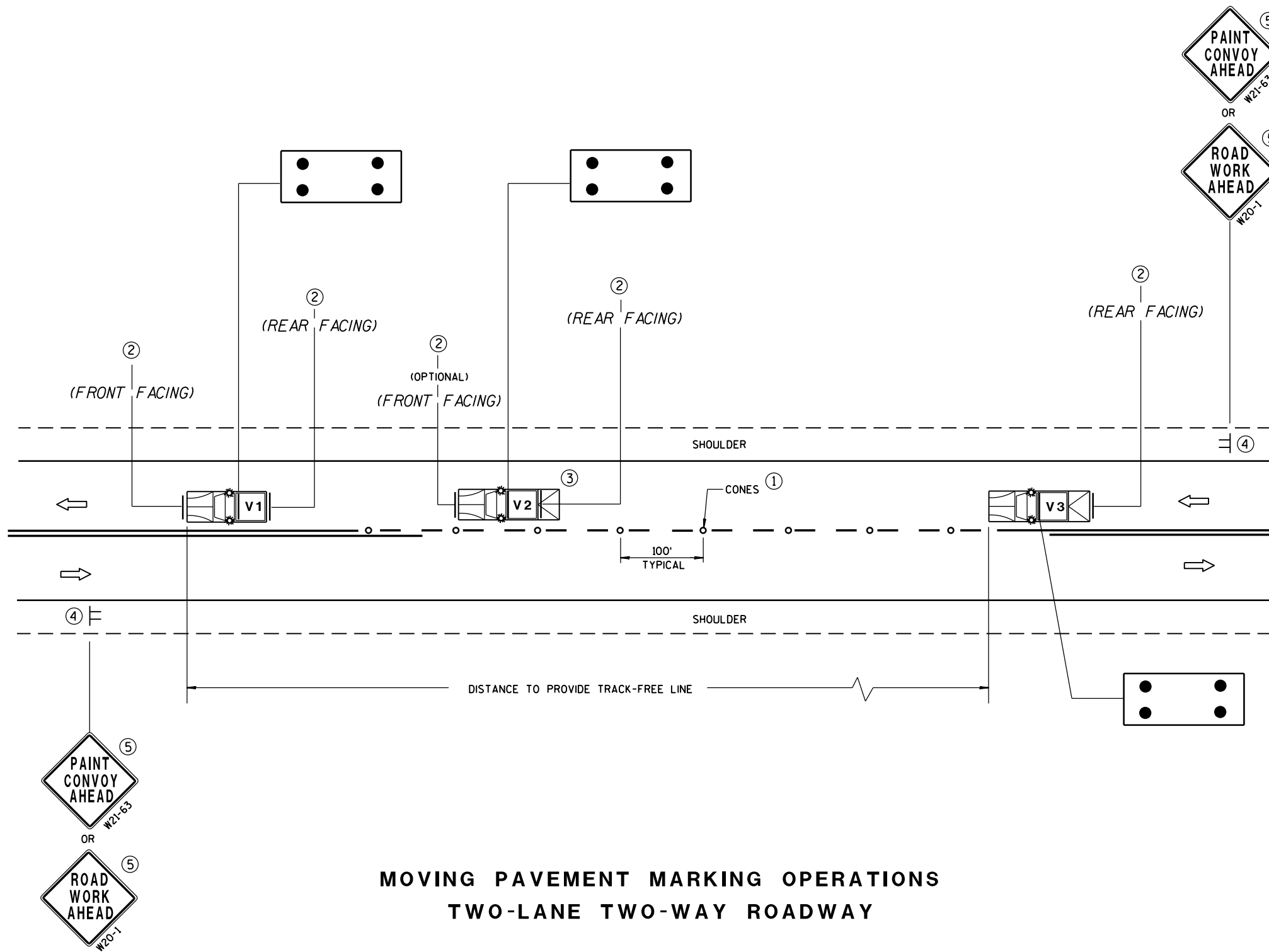
① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.

② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



MOVING PAVEMENT MARKING OPERATIONS TWO-LANE TWO-WAY ROADWAY

GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

IF SPEED LIMIT IS 40 MPH OR LESS STATIONARY SIGNS MAY BE OMITTED IF CONES ARE USED.

ALTERNATE SIGN MESSAGES, SUCH AS "PAINT CREW AHEAD" OR "ROAD PAINTING AHEAD" MAY BE USED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.

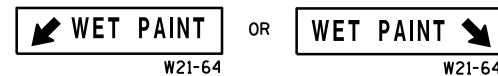
THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.

THIS DRAWING SHALL BE USED FOR CENTERLINE OR EDGELINE MARKING.

WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR TURN THE STATIONARY WARNING SIGNS AWAY FROM TRAFFIC.

① CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.

② USE STANDARD SIGN W21-64 WITH APPROPRIATE ARROW.



③ OPTIONAL TRUCK-MOUNTED ATTENUATOR.

④ SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES.

⑤ IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1 OR W21-63 ARE NOT REQUIRED.

LEGEND

V1 LEAD VEHICLE

V2 SHADOW VEHICLE

V3 TRAIL VEHICLE WITH TMA

TMA TRUCK-MOUNTED ATTENUATOR

SIGN ON TEMPORARY SUPPORT

DIRECTION OF TRAFFIC

CONES

FLASHING ARROW PANEL (CAUTION)

MOVING PAVEMENT MARKING
OPERATION
TWO-LANE TWO-WAY ROADWAY

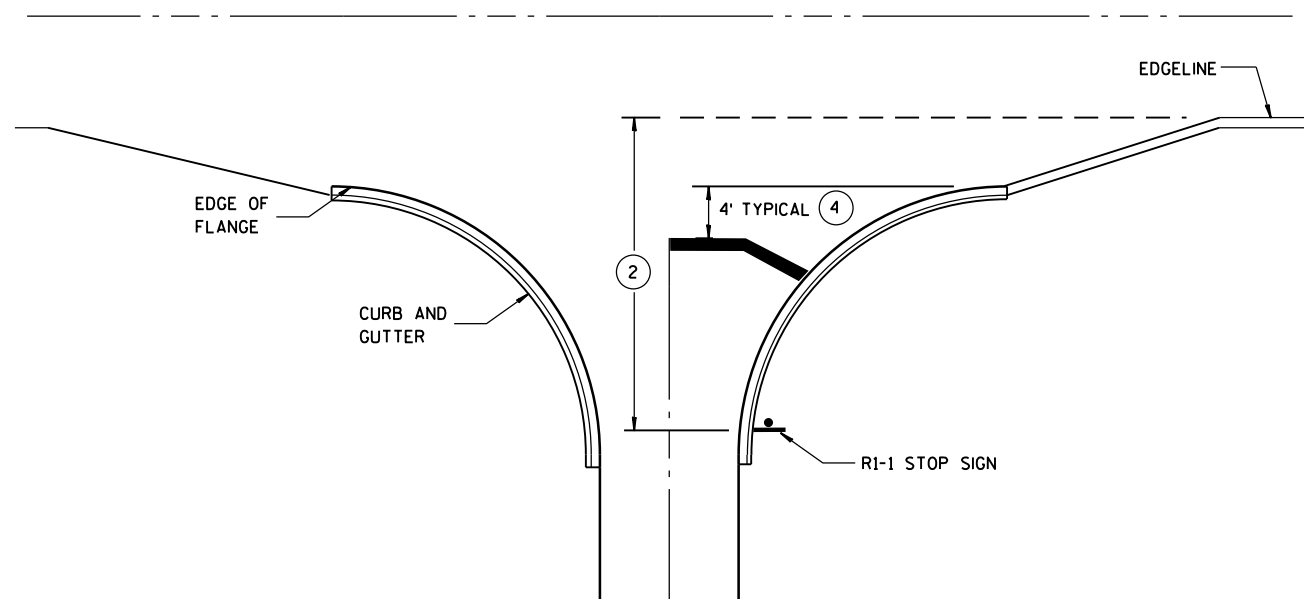
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

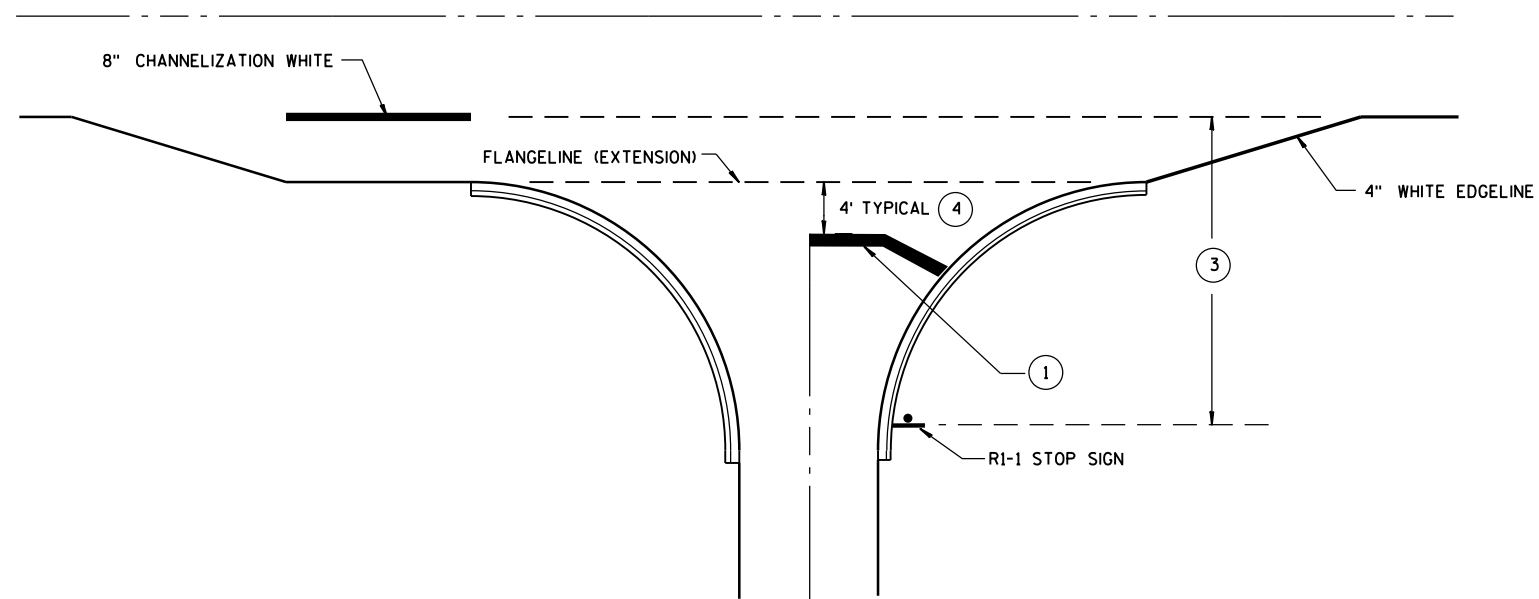
5/3/2013
DATE

/S/ Travis Feltes
STATE TRAFFIC ENGINEER

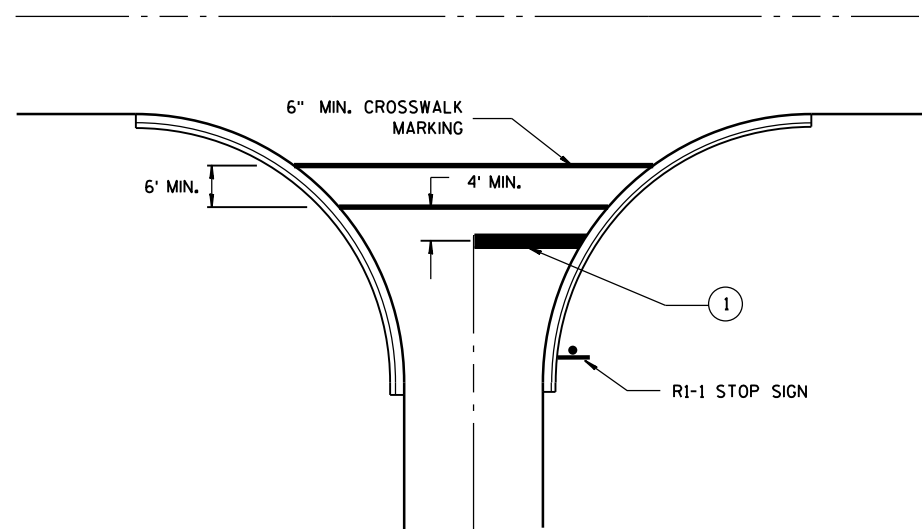
FHWA



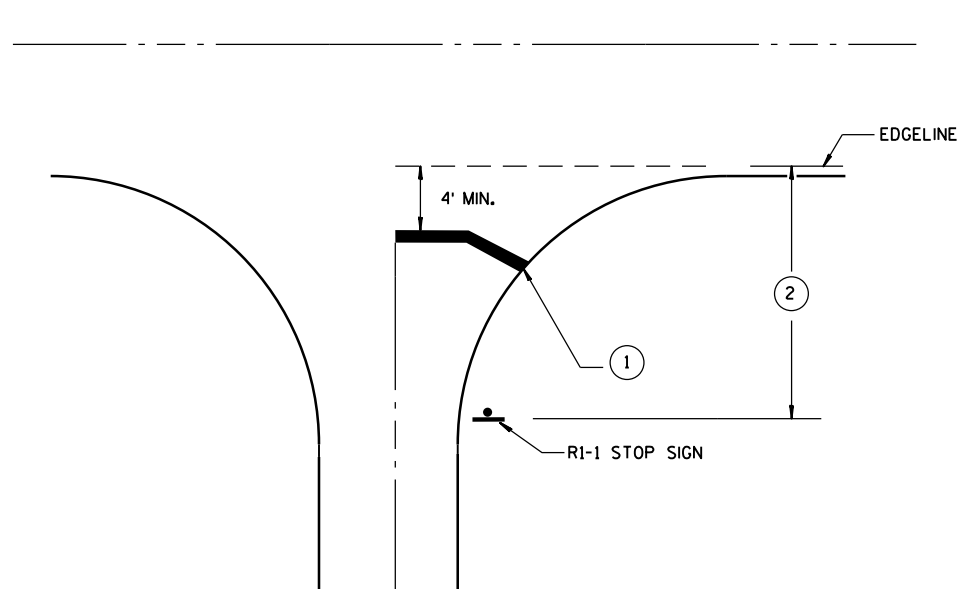
**TYPICAL STOP LINE PAVEMENT MARKING
WITH CURB AND GUTTER**



**TYPICAL STOP LINE PAVEMENT MARKING
FOR SIDEROADS WITH RIGHT TURN LANE**



**TYPICAL STOP LINE PAVEMENT MARKING
FOR SIDEROADS WITH CROSSWALK MARKING**



**TYPICAL STOP LINE PAVEMENT MARKING
WITHOUT CURB AND GUTTER**

GENERAL NOTES

- ① 18-INCH STOP LINES MAY BE DELETED OR ADDED BY THE PROJECT ENGINEER BASED ON VISIBILITY AND SIGHT LINES.
- ② IF STOP SIGN IS LESS THAN OR EQUAL TO 40 FEET FROM THE EDGE LINE THAN NO STOP LINE IS REQUIRED.
- ③ IF STOP SIGN IS LESS THAN OR EQUAL TO 30 FEET FROM THE FLANGELINE EXTENSION THAN NO STOP LINE IS REQUIRED.
- ④ MOVE CLOSER TO EDGE OF TRAVEL LANE AS NEEDED FOR VISIBILITY AND SIGHT LINES.

STOP LINE AND CROSSWALK PAVEMENT MARKING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4/30/2013
DATE

/S/ Travis Feltz
STATE TRAFFIC ENGINEER

FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

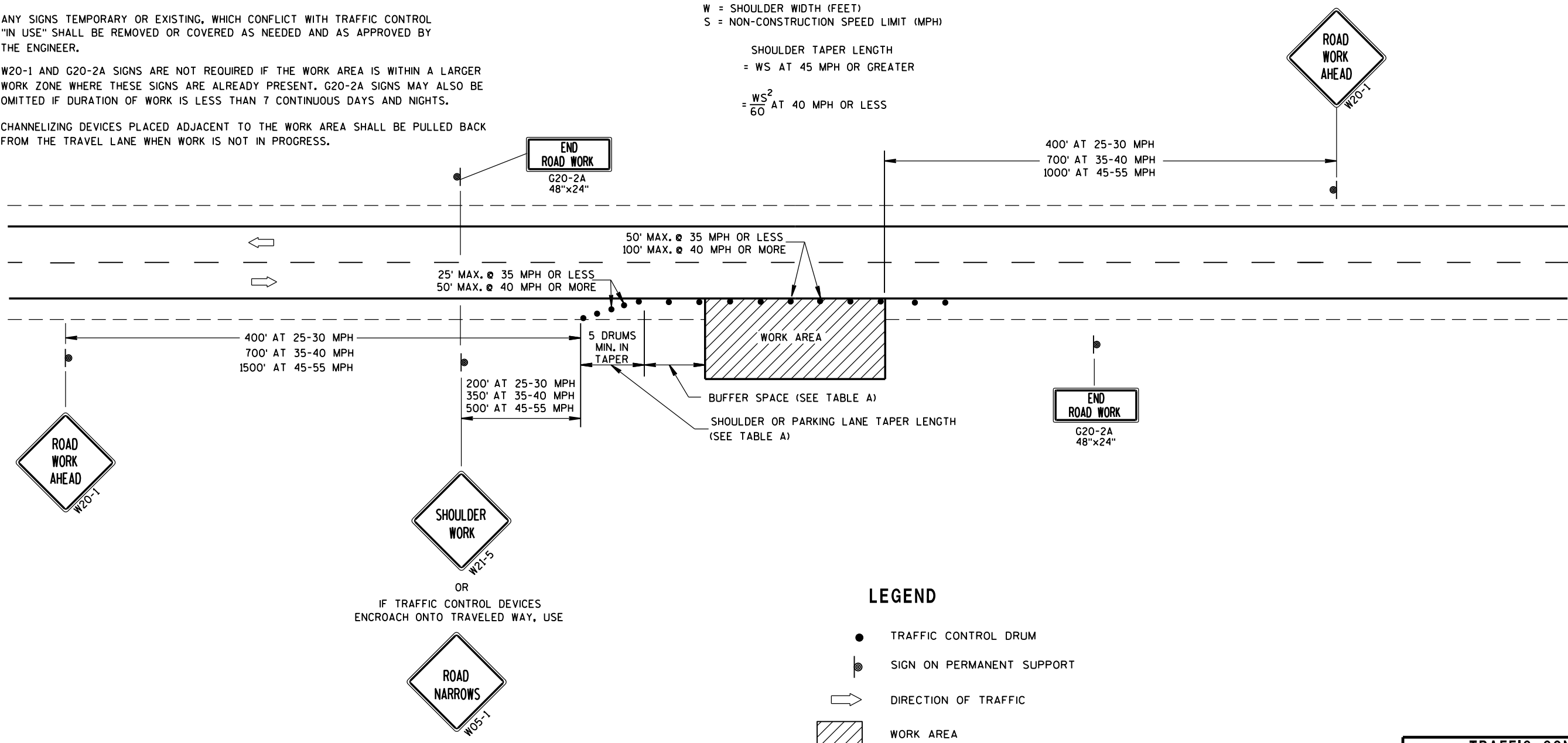
TABLE A

SHOULDER TAPER LENGTH (FEET)					BUFFER SPACE (FEET)
S \ W	4	6	8	10	
30	20	30	40	50	85
35	30	45	55	70	120
40	40	55	75	90	170
45	60	90	120	150	220
50	70	100	135	170	280
55	75	110	150	185	335

W = SHOULDER WIDTH (FEET)
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

SHOULDER TAPER LENGTH
= WS AT 45 MPH OR GREATER

= $\frac{WS^2}{60}$ AT 40 MPH OR LESS

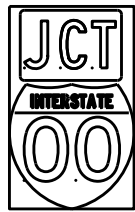


LEGEND

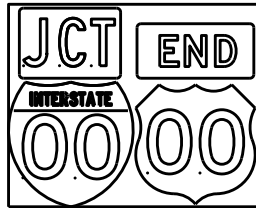
- TRAFFIC CONTROL DRUM
- ⦿ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ▨ WORK AREA

TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 8/2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

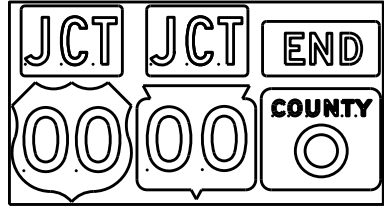
TYPICAL ASSEMBLIES



J1-1



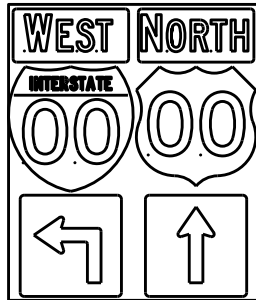
J1-2



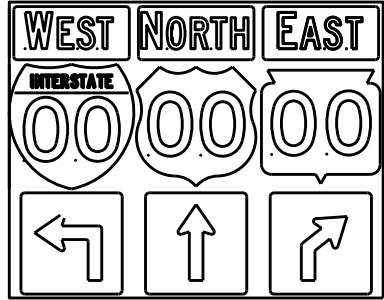
J1-3



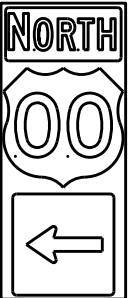
J2-1



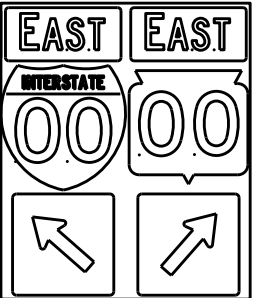
J2-2



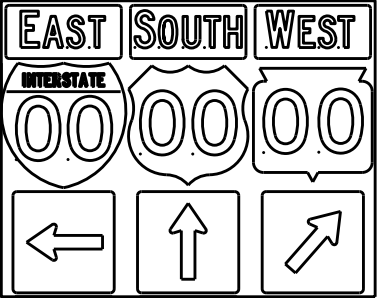
J2-3



J3-1



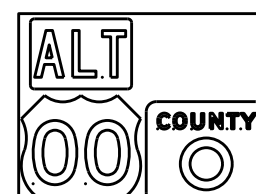
J3-2



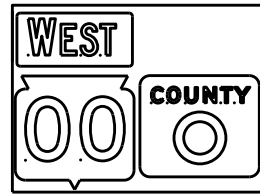
J3-3



J4-1



J4-2



J4-2



J13-1



J12-1



J32-1



J33-1



J23-1

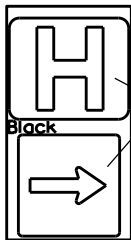


J22-1



JV

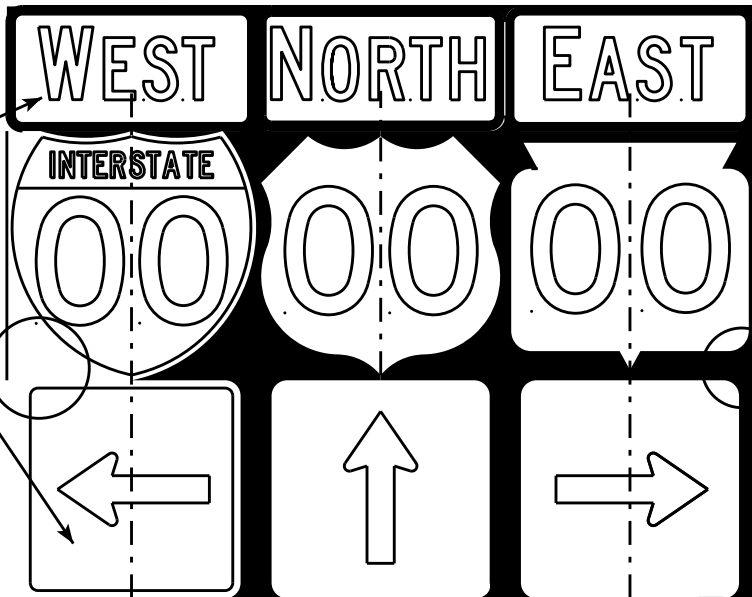
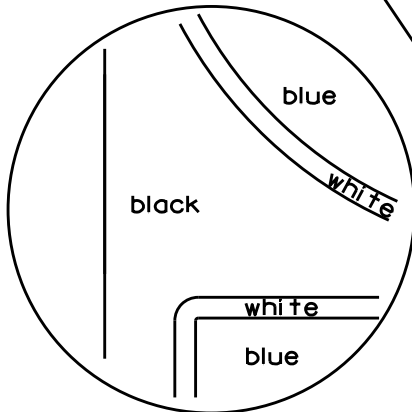
(Typical Vertical J-Assembly
See Note 10 and 11)



JH-1

Blue Background

[blue background
with interstate]



[black background]

ROUTE MARKERS & COMPONENTS
IN TYPICAL ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

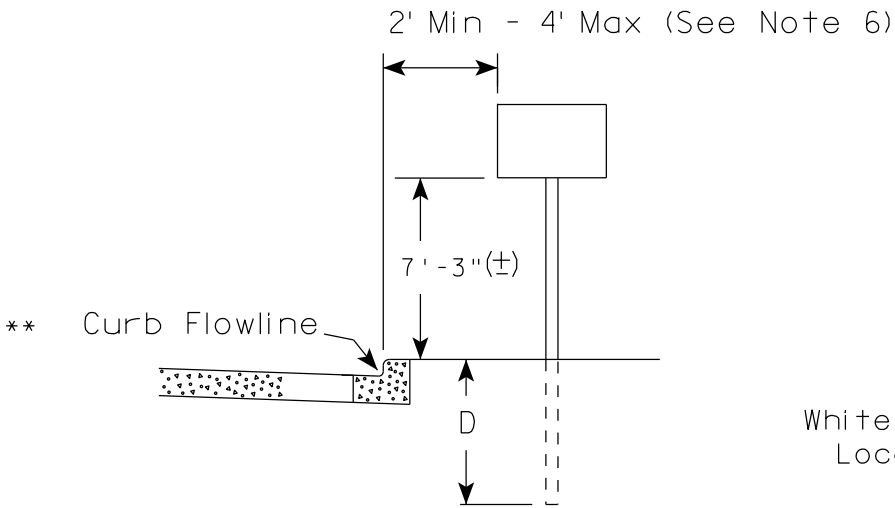
APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 2/06/14 PLATE NO. A2-1S.8

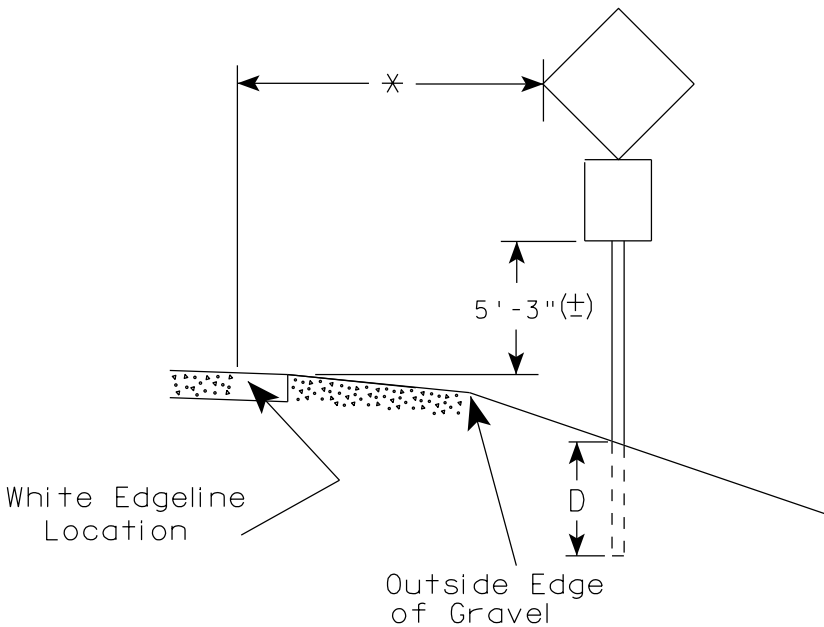
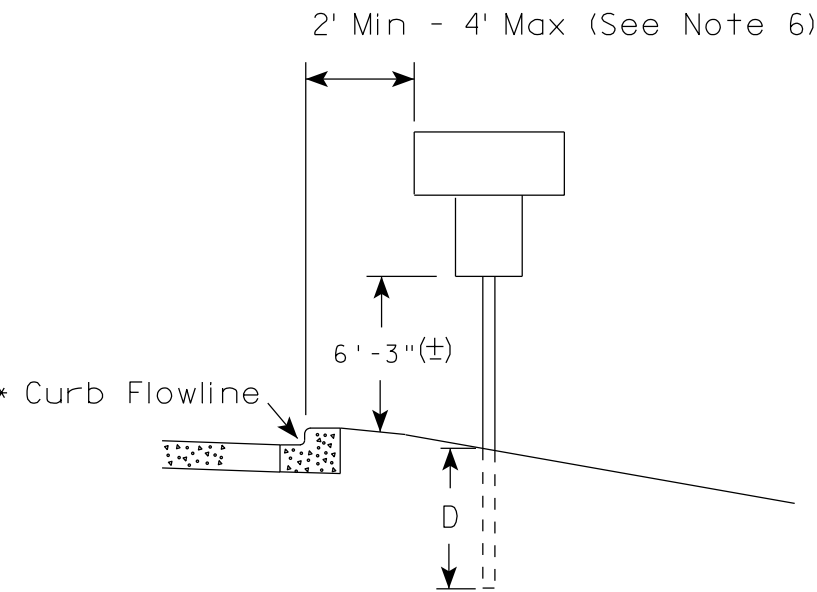
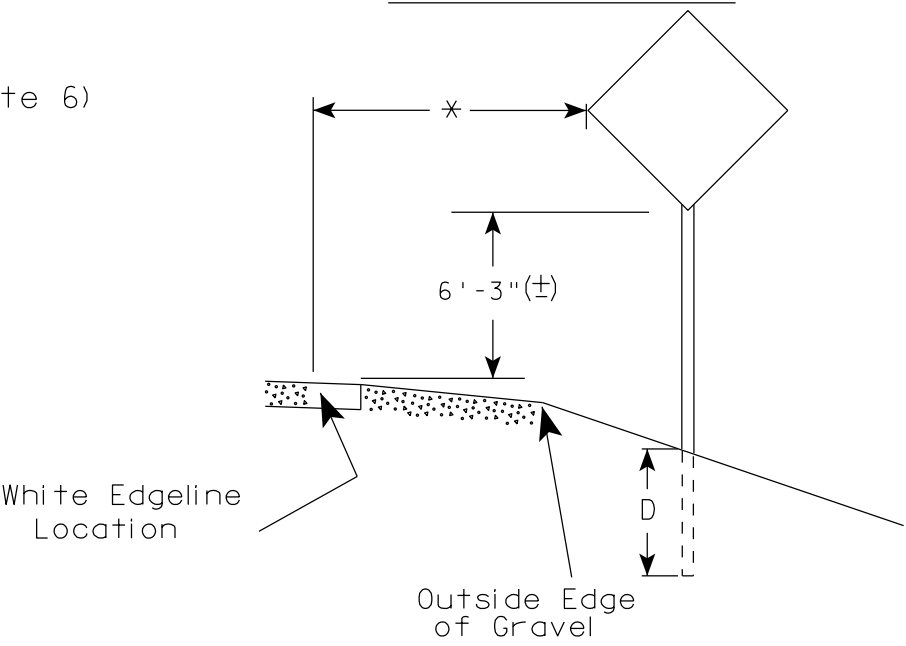
NOTES

1. Signs are Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Black Non-reflective
Message - see Note 5
3. Message Series - See Note 5
4. Corners shall be square or rounded if base material is plywood. If base material is metal the corners shall be rounded.
5. The colors and message spacing on each marker shall be according to the applicable route marker panel specifications.
6. Certain marker heads require the component pieces to be the same color. As an example, all the components used with an M1-1 Interstate marker shall be blue.
7. Single panel j-assemblies shall only be used with route marker shields that are same size. If the route marker shields are different size use multiple piece component.
8. Route assemblies that have 24 inch route shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have one horizontal splice between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 inches or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
9. Route assemblies that have 36 inch shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have two horizontal splices. One horizontal splice shall be between the cardinal direction and route shields and the other horizontal splice shall be between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
10. All Vertical J Assemblies are given a Sign Code of JV
11. For JV Assemblies that have a mixture of Interstate and non Interstate shields, arrows and cardinals shall be white on blue.

URBAN AREA



RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

GENERAL NOTES

1. Signs wider than 4 feet or 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 7/23/15

PLATE NO. A4-3.20

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



ELEVATION VIEW

DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES:**
1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
 2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
 3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

**SIGN POST
BOX-OUTS
A4-3B**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

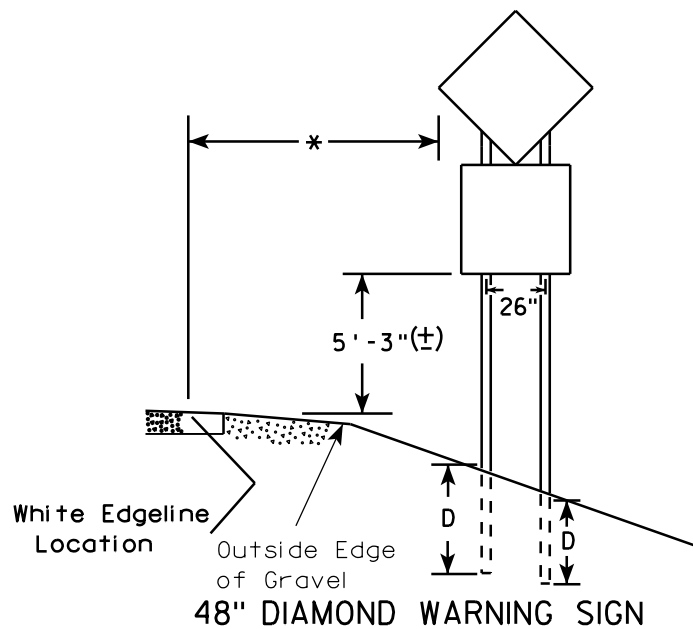
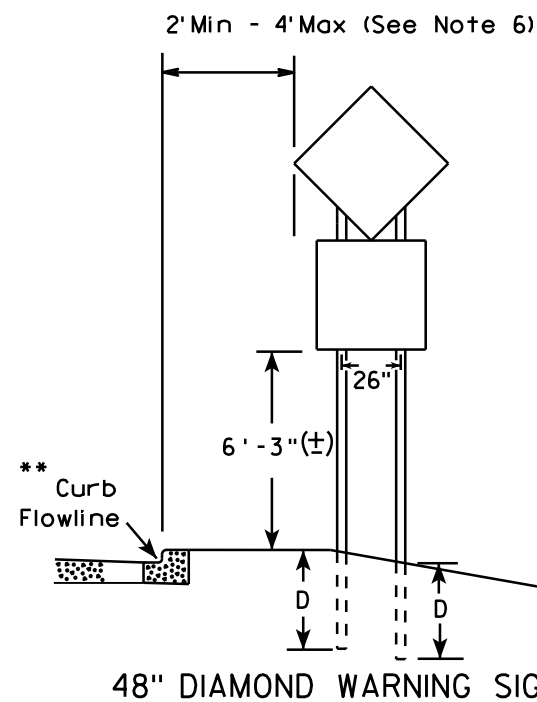
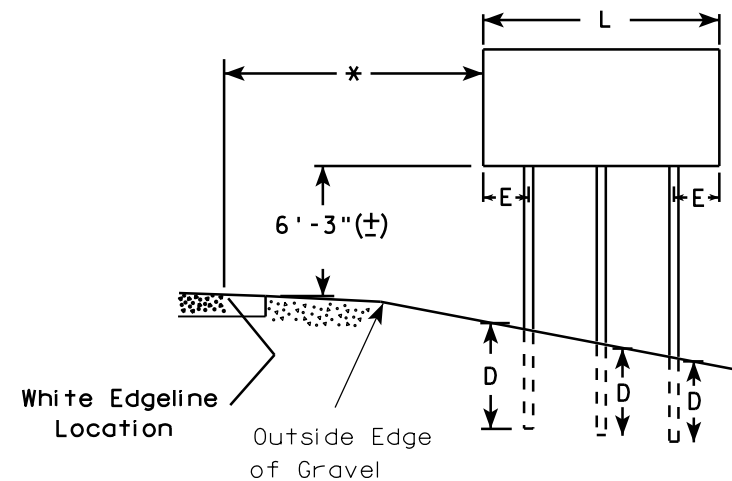
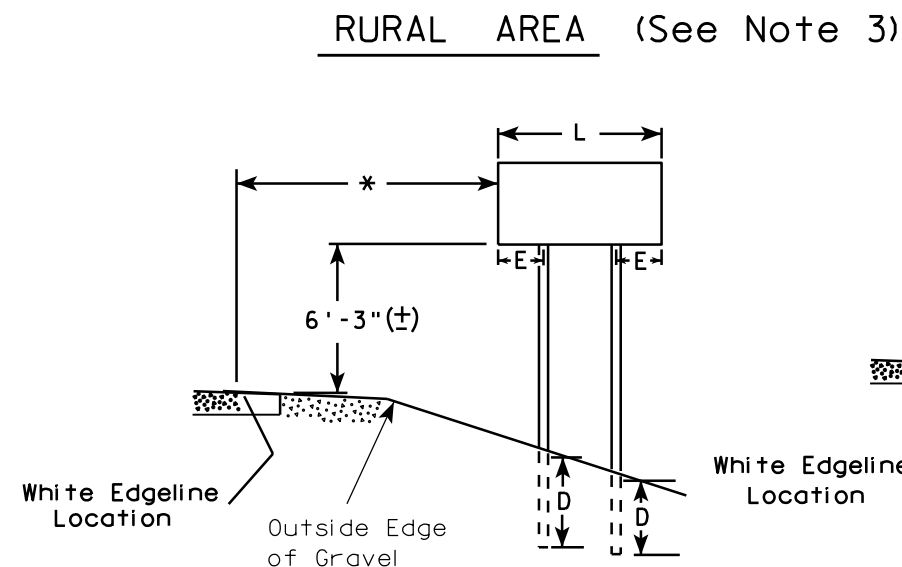
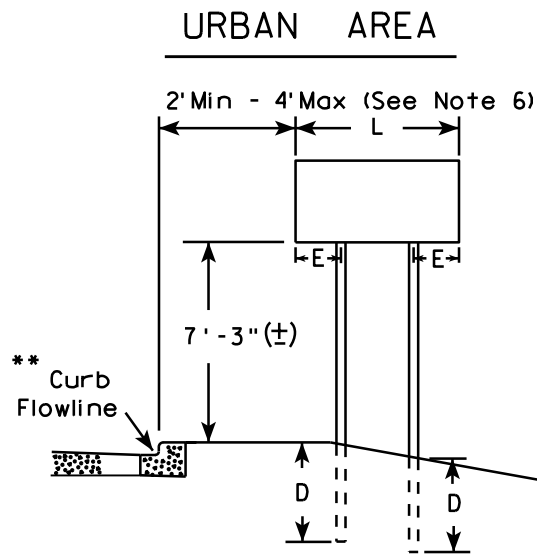
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



- GENERAL NOTES
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
 2. See tables below for required number of posts.
 3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
 4. The (±) tolerance for mounting height is 3 inches.
 5. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
 8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width and less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 120" less than 168"	12"

SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)	
L	E
168" and greater	12"

POST EMBEDMENT DEPTH

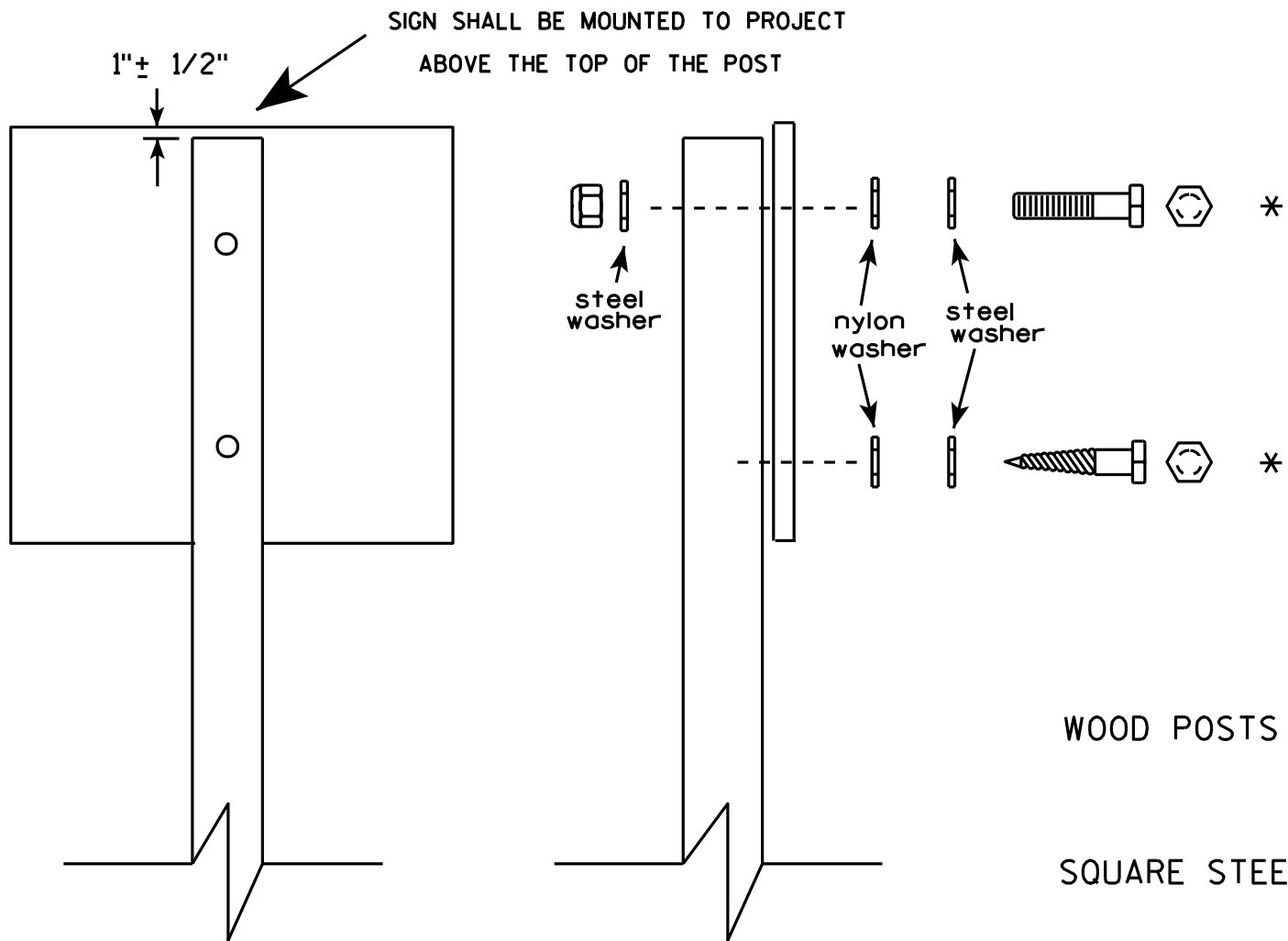
Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 7/23/15 PLATE NO. A4-4.14

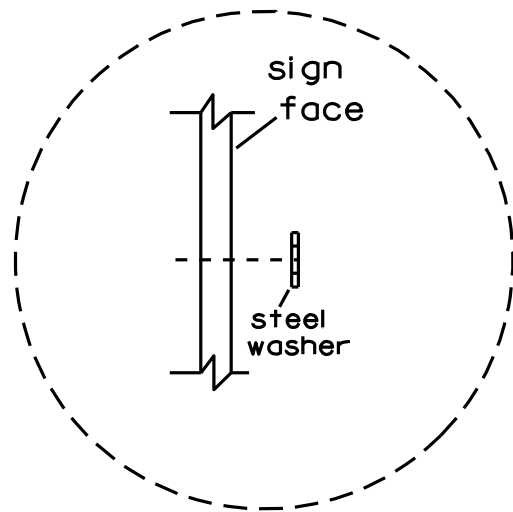


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- WOOD POSTS (4" x 4" or 4" x 6")
LAG SCREWS - 3/8" X 3"
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7

TELESCOPIC TUBING ANCHORS
TWO PIECE SYSTEM



DETAIL OF TUBULAR STEEL SIGN POST
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

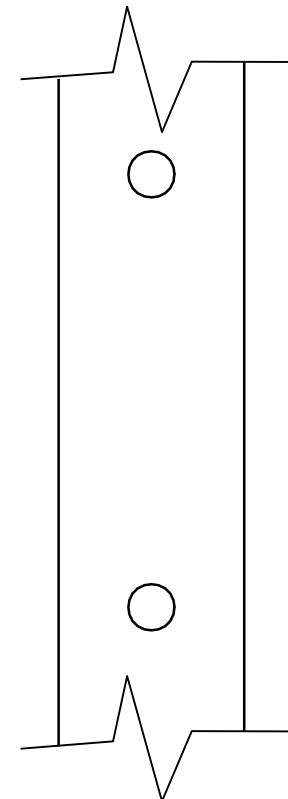
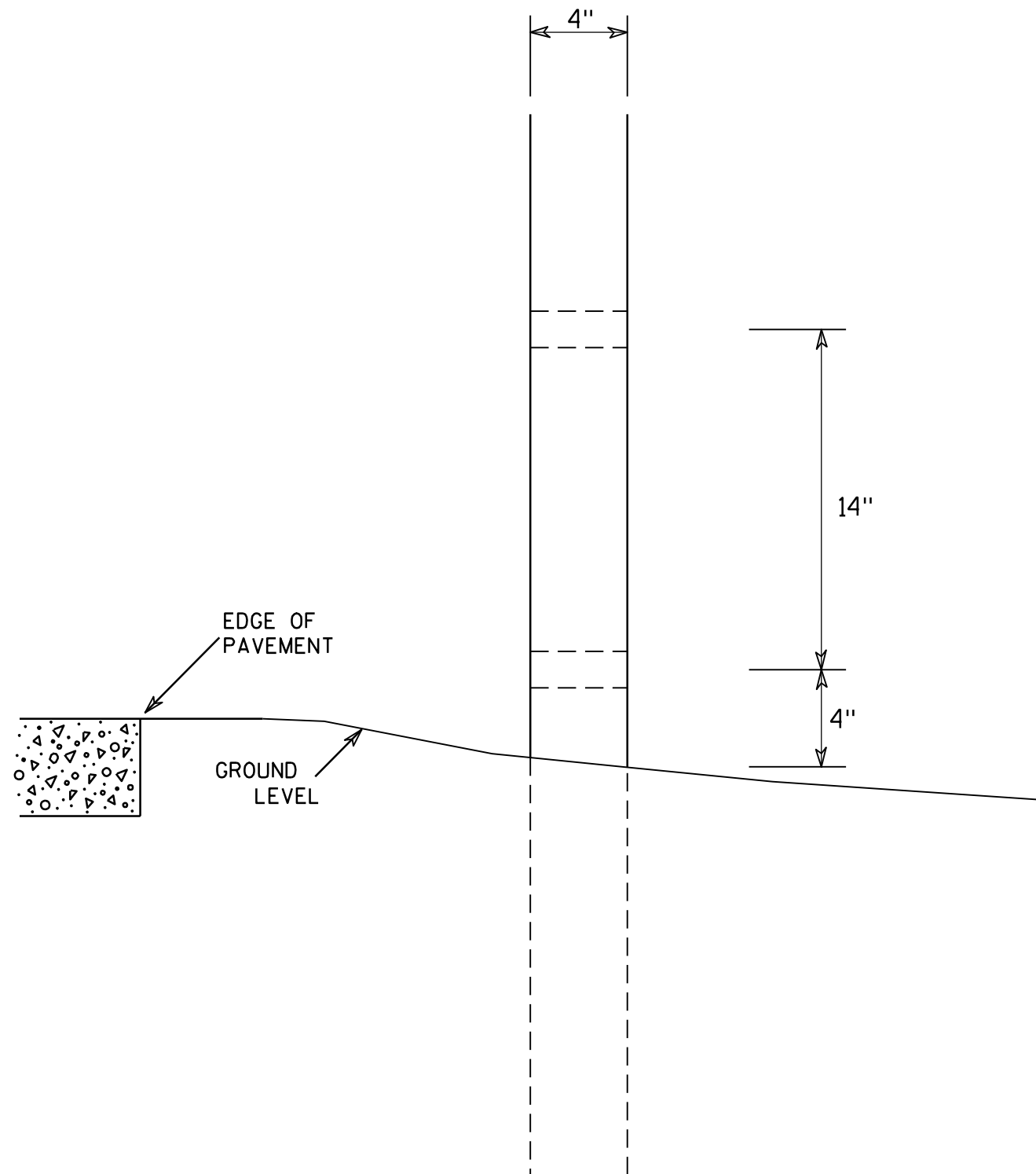
Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 2/05/15 PLATE NO. A4-9.9



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

COUNTY:

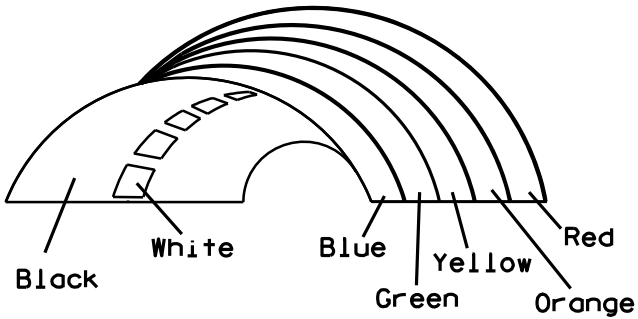
SHEET NO:

E



* VARIES

Background Colors of Symbol*



*1/4" Black Border between each color of rainbow and border of rainbow

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - (See Note 5)
3. Message Series - (See Note 6)
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Border - Blue
Line 1 - Red
Line 2 - Black
Line 3-5 - Blue
6. Line 1 - Dutch 8011L
Line 2 - Series E
Line 3-5 - Series C
7. Contractor shall provide and install a new post bracket in accordance with the I55-56B sign detail.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	30	36	1 1/2	1/2	5/8	3	2	3 1/2	2 7/8	1	8	2 1/8	11 1/4	11 1/8	9 3/8	1 1/4		3/4	12 5/8	7 1/2							7.5
3																											
4																											
5																											

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

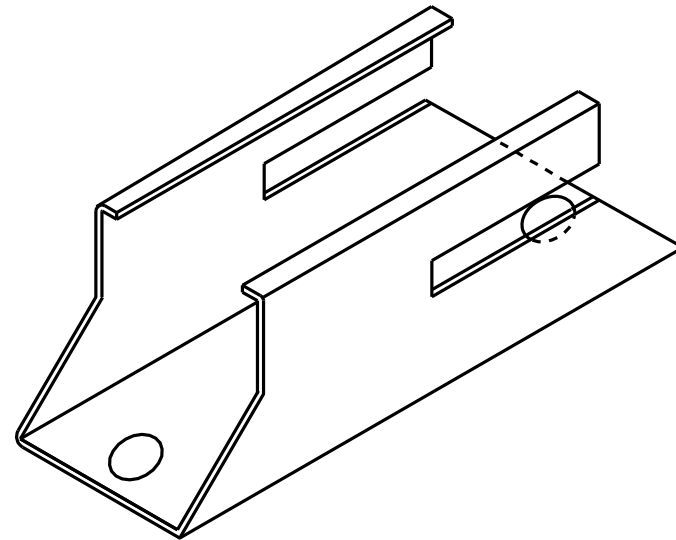
STANDARD SIGN
I55-56

WISCONSIN DEPT OF TRANSPORTATION

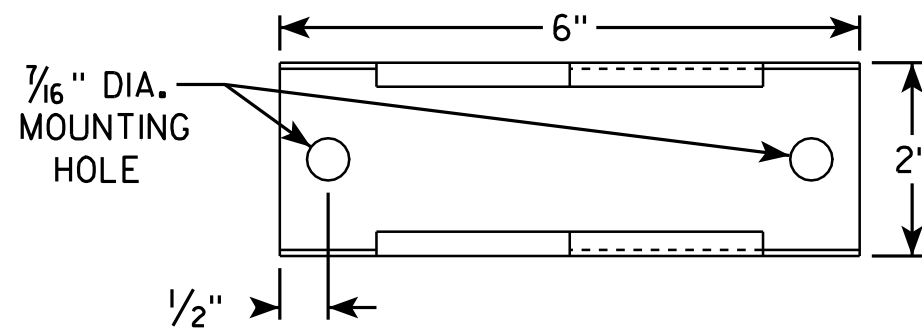
APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 4/27/11 PLATE NO. I55-56.3

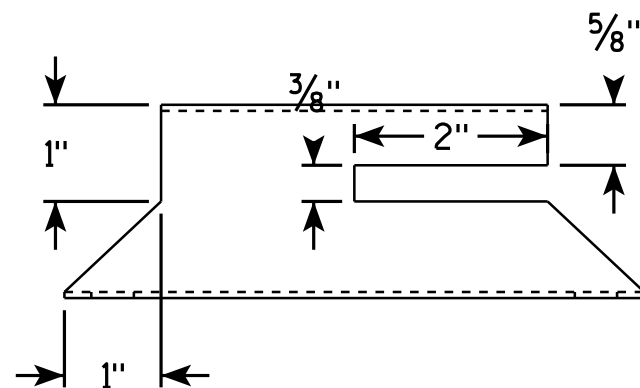
ISOMETRIC VIEW



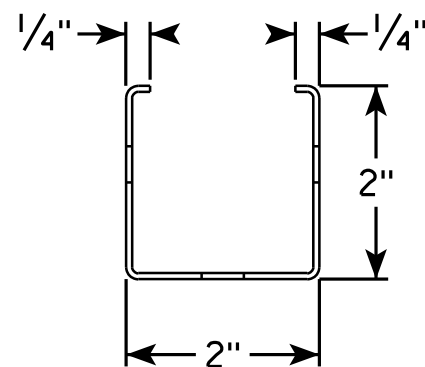
TOP VIEW



SIDE VIEW



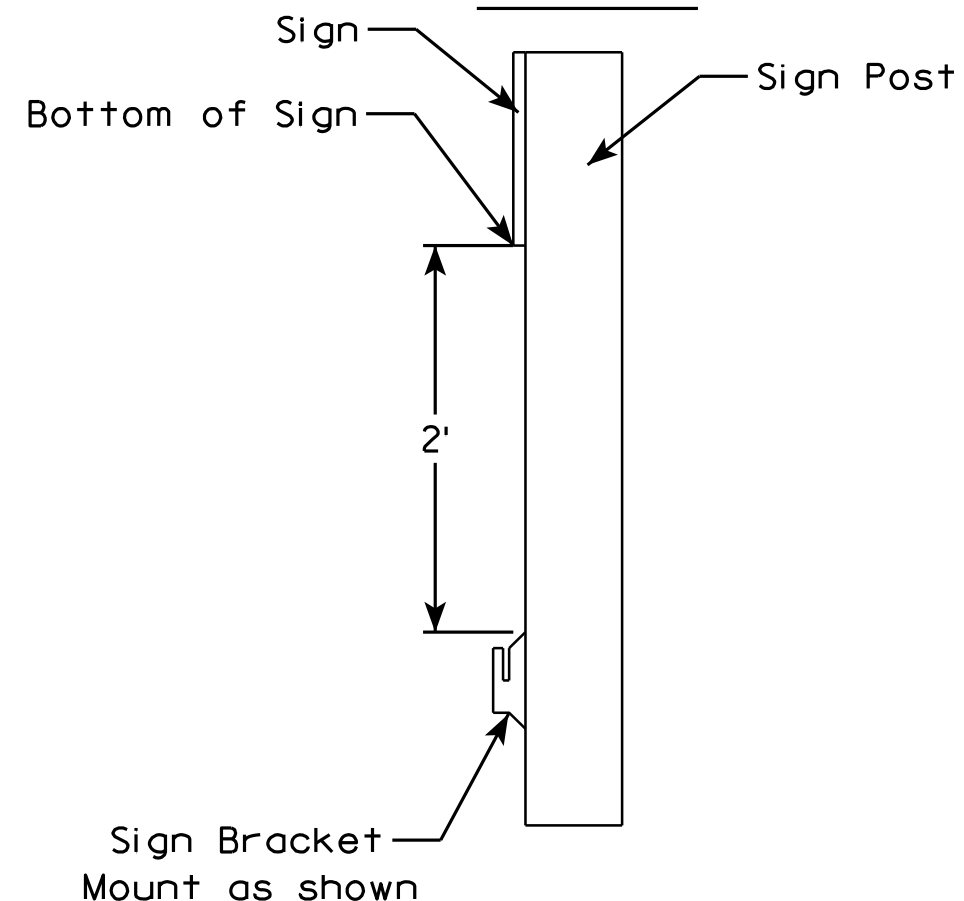
END VIEW



NOTES

1. Must be capable of permanent attachment to a wood or steel channel sign post utilizing the fastening hardware specified on the A4-8 sign plate.
2. Shall be entirely primed and painted with two coats of a black powder coated enamel paint.
3. Shall be made with 12 gauge steel, and incorporate no welds, no hinged components, no threaded lock-type components, and no parts which are loose or can be separated from the main body.
4. Shall have rounded edges with at least 1/8" radii.
5. Shall not have unrounded and uncoated metal edges which can contact the back surface of the roll-up sign.
6. Top of bracket shall be mounted 2' below the bottom of the I55-56 sign.
7. Cost of bracket and fastening hardware shall be incidental to the I55-56 sign.

SIDE VIEW



ROLLUP SIGN BRACKET
I55-56B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 2/5/10 PLATE NO. I55-56B.1

PROJECT NO:

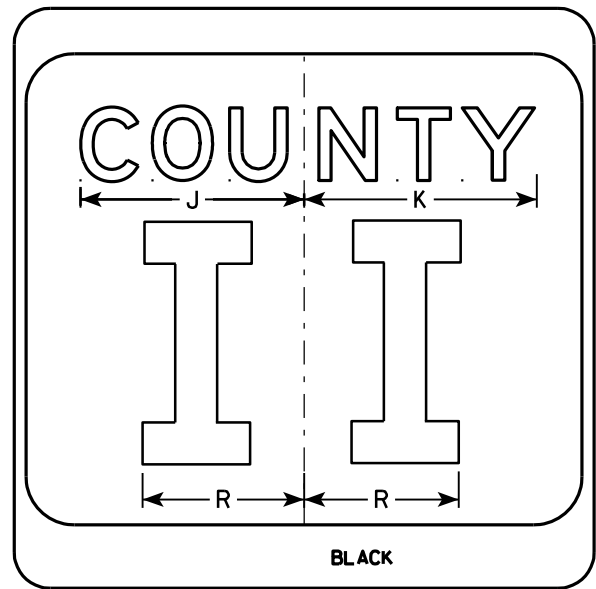
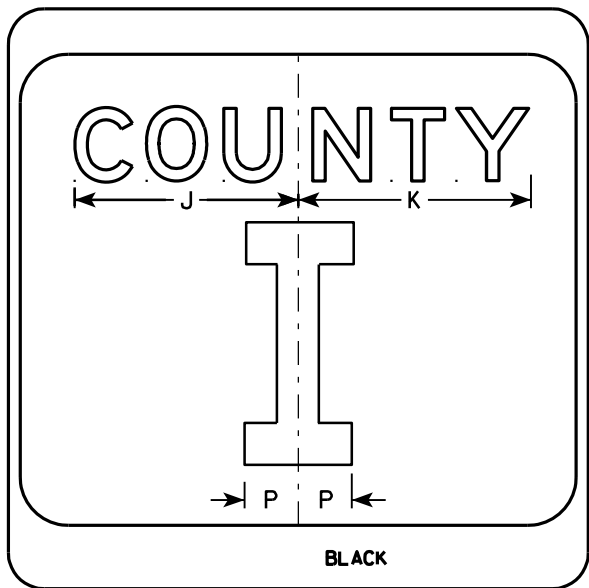
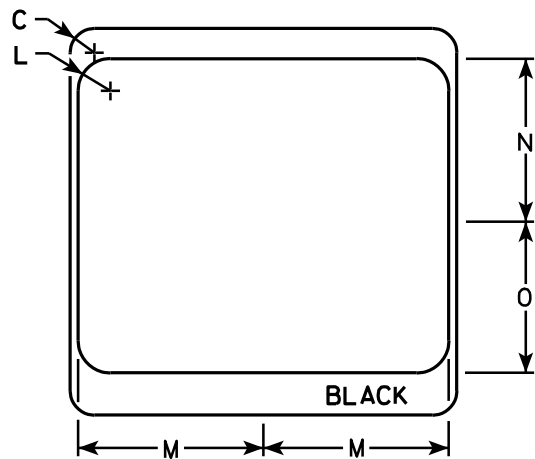
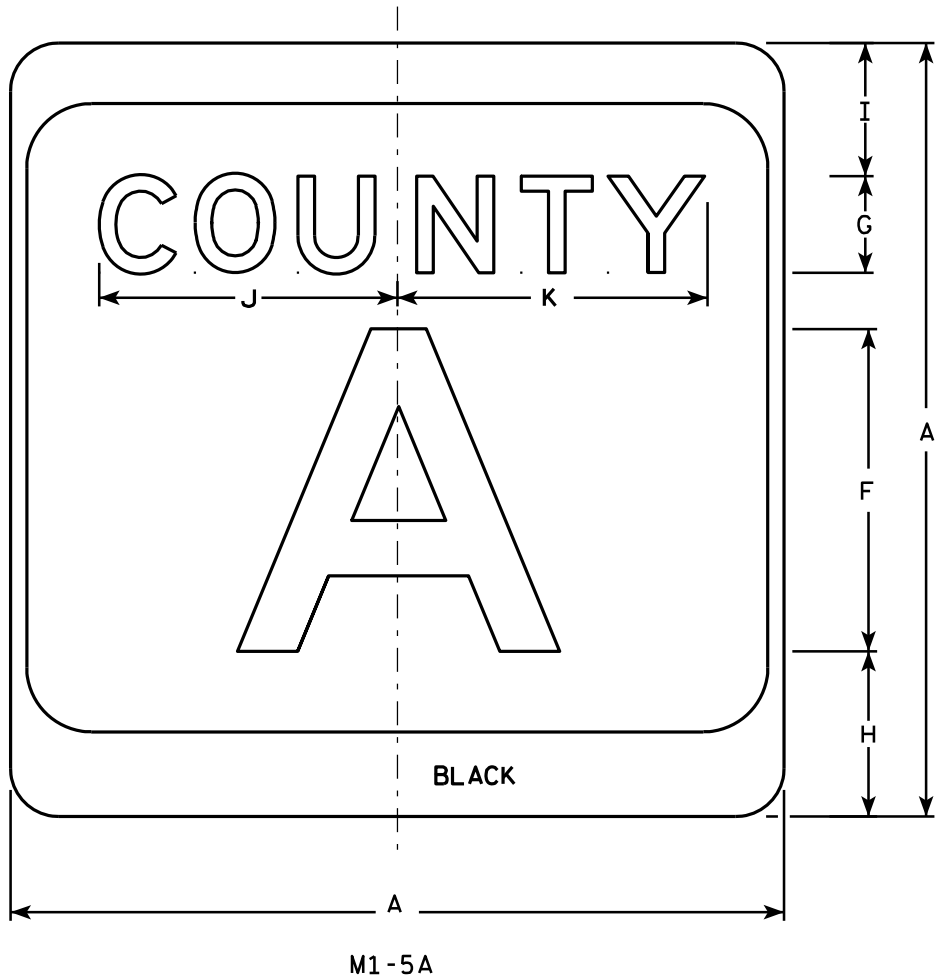
HWY:

COUNTY:

SHEET NO:

E

7



NOTES

- Sign is Type II - see Note 7 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - White & Black - See Note 7
Message - Black
- Message Series - see Note 5
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Message Series E for 1 letter.
Message Series D for 2 letters unless message is too big then Series C.
Message Series C for 3 letters unless message is too big then Series B.
- Substitute appropriate letters & optically center to achieve proper balance.
- Permanent Signs
Background - Type H Reflective
Detour or temporary Signs
Background - Reflective

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24		1 1/2			10	3	5 1/8	4 1/8	9 1/4	9 5/8	2	11 1/2	10 1/8	9 3/8	2 1/4		6 5/8									4.0
3	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0
4	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0
5	36		2 1/4			16	4	7 5/8	5 5/8	12 1/4	12 7/8	3	17 1/8	15 1/4	14	3 3/8		10									9.0

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

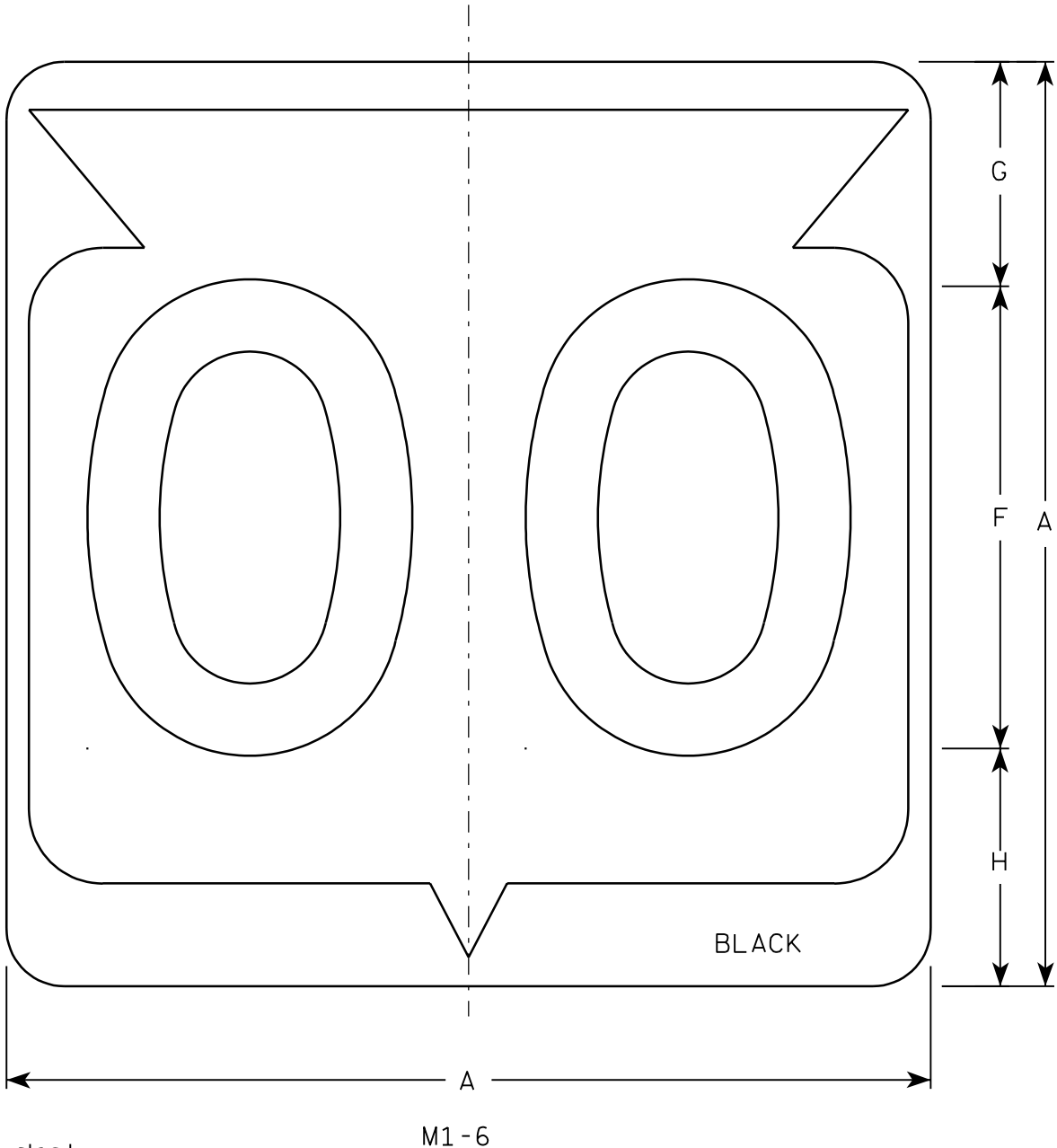
CTH MARKER
M1-5A FOR ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
For State Traffic Engineer

DATE 9/27/11 PLATE NO. M1-5A.8

7



Metric equivalent
for this sign is:

SIZE	
1	
2	600 mm X 600 mm
3	900 mm X 900 mm
4	900 mm X 900 mm
5	900 mm X 900 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m ²
1																												
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0	.36
3	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81
4	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81
5	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

FILE NAME : C:\Users\Projects\tr_stdp\late\M16.DGN

PLOT DATE : 13-OCT-2005 14:55

PLOT BY : DITJPH

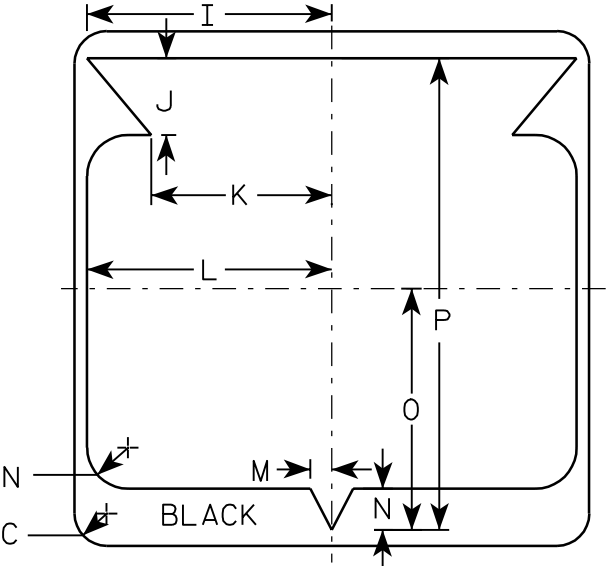
PLOT NAME :

PLOT SCALE : 6.715871:1.000000

WISDOT/CADDs SHEET 42

NOTES

1. Sign is Type II - See Note 6 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White & Black - See Note 6
Message - Black
3. Message Series - See note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate Series numerals and adjust spacing as per plate A10-1.
6. Permanent Signs
Background - Type H Reflective
Detour or temporary Signs
Background - Reflective



STATE ROUTE MARKER
M1-6 FOR ASSEMBLIES

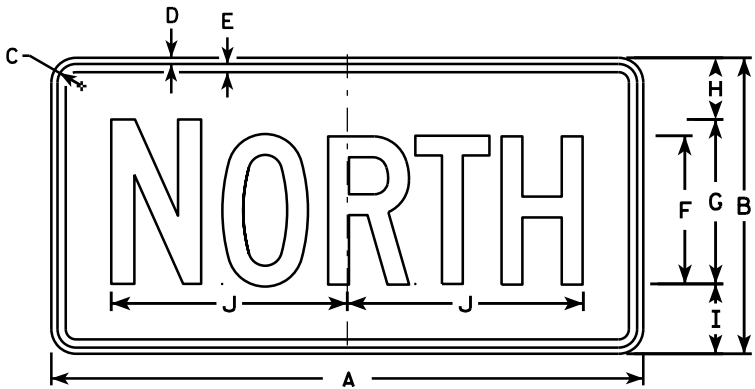
WISCONSIN DEPT OF TRANSPORTATION

APPROVED

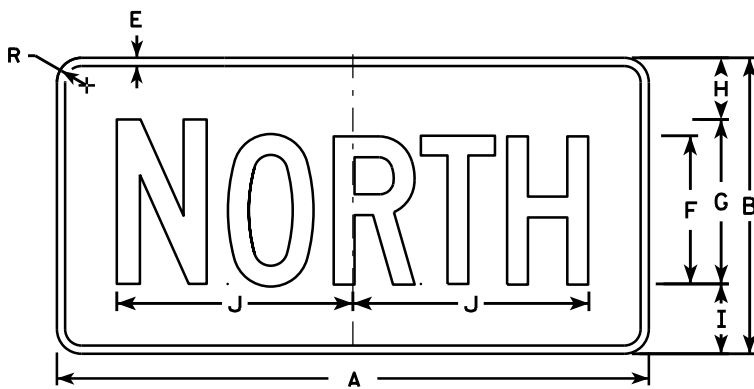
Chester J. Spang
for State Traffic Engineer

DATE 3/20/02

PLATE NO. M1-6.9



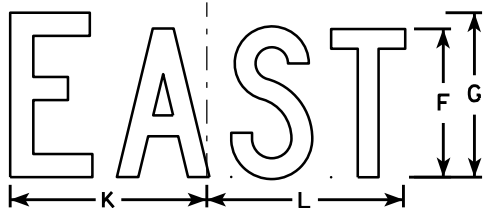
M3-1
MK3-1
MM3-1
MN3-1



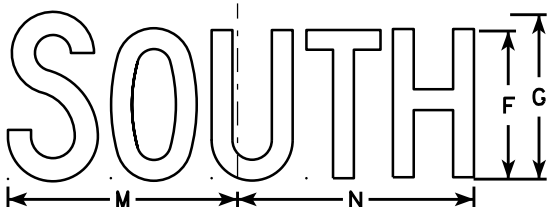
MB3-1



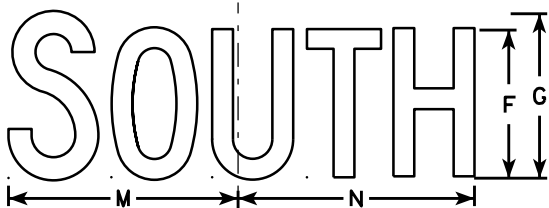
M3-2
MK3-2
MM3-2
MN3-2



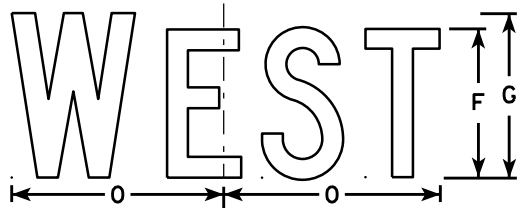
MB3-2



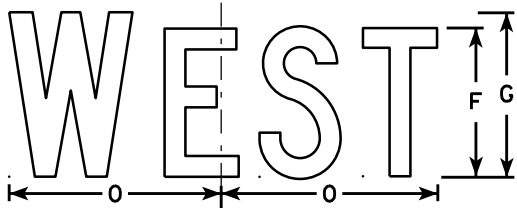
M3-3
MK3-3
MM3-3
MN3-3



MB3-3



M3-4
MK3-4
MM3-4
MN3-4



MB3-4

NOTES

1. All Signs Type II - Type H
2. Color:
Background - See note 5
Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M3-1 thru M3-4 Background - White
Message - Black
MB3-1 thru MB3-4 Background - Blue
Message - White
MK3-1 thru MK3-4 Background - Green
Message - White
MM3-1 thru MM3-4 Background - White
Message - Green
MN3-1 thru MN3-4 Background - Brown
Message - White
6. Note the first letter of each direction is larger than the remainder of the message.

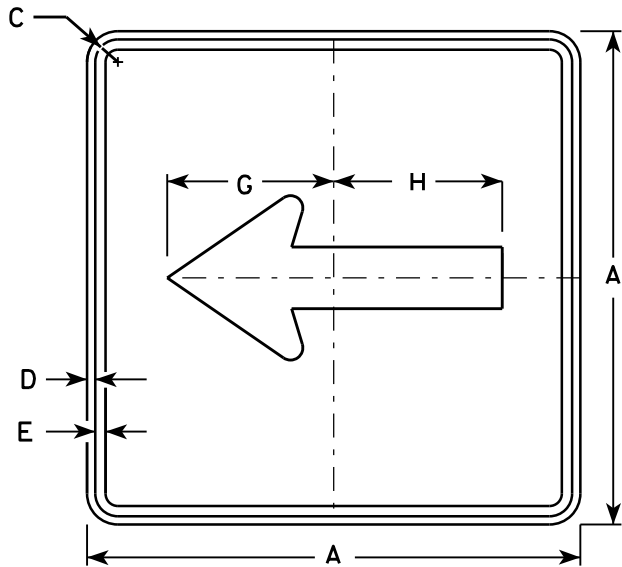
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
4	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
5	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5

STANDARD SIGNS
M3-1 thru M3-4
SERIES

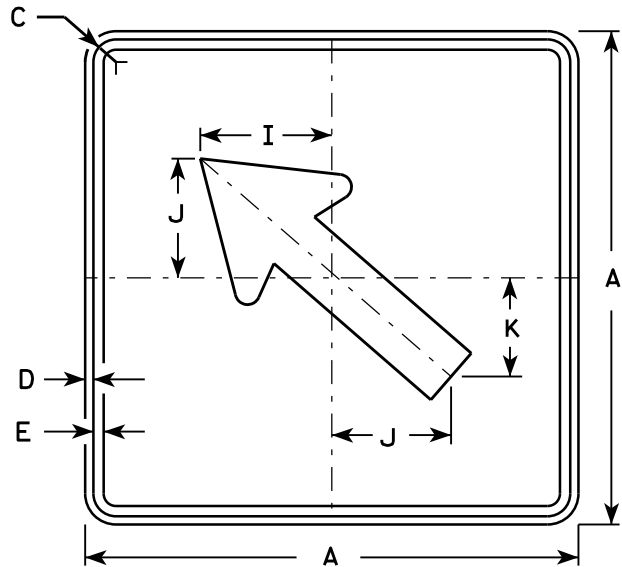
WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

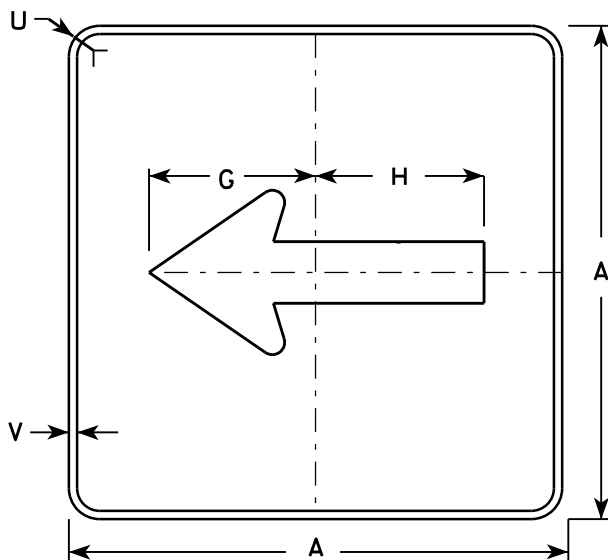
DATE 6/30/14 PLATE NO. M3-1.13



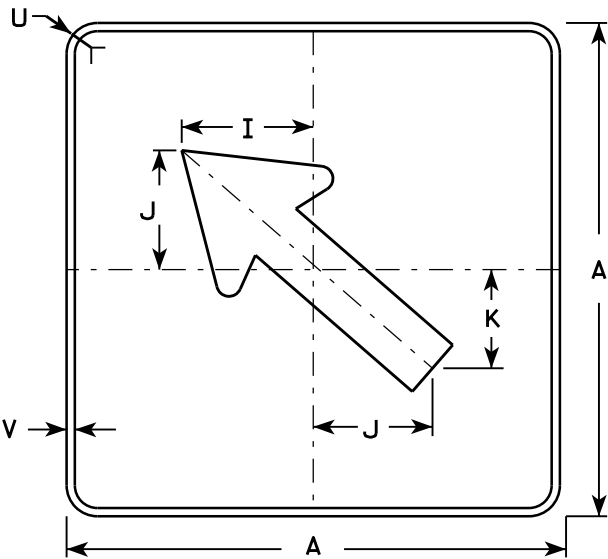
M6 - 1
MK6 - 1
MM6 - 1
MN6 - 1
M06 - 1
MP6 - 1
MR6 - 1



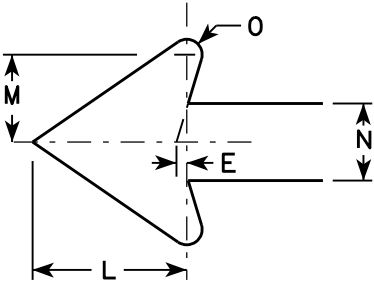
M6 - 2
MK6 - 2
MM6 - 2
MN6 - 2
M06 - 2
MP6 - 2
MR6 - 2



MB6 - 1



MB6 - 2



NOTES

- Signs are Type II - Type H except as Shown
- Color:
Background - See note 4
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-1 and M6-2 Background - White
Message - Black
MB6-1 and MB6-2 Background - Blue
Message - White
MG6-1 and MG6-2 Background - Green
Message - White
MK6-1 and MK6-2 Background - Green
Message - White
MM6-1 and MM6-2 Background - White
Message - Green
MN6-1 and MN6-2 Background - Brown
Message - White
M06-1 and M06-2 Background - Orange - Type F Reflective
Message - Black
MP6-1 and MP6-2 Background - White
Message - Blue
MR6-1 and MR6-2 Background - Brown
Message - Yellow

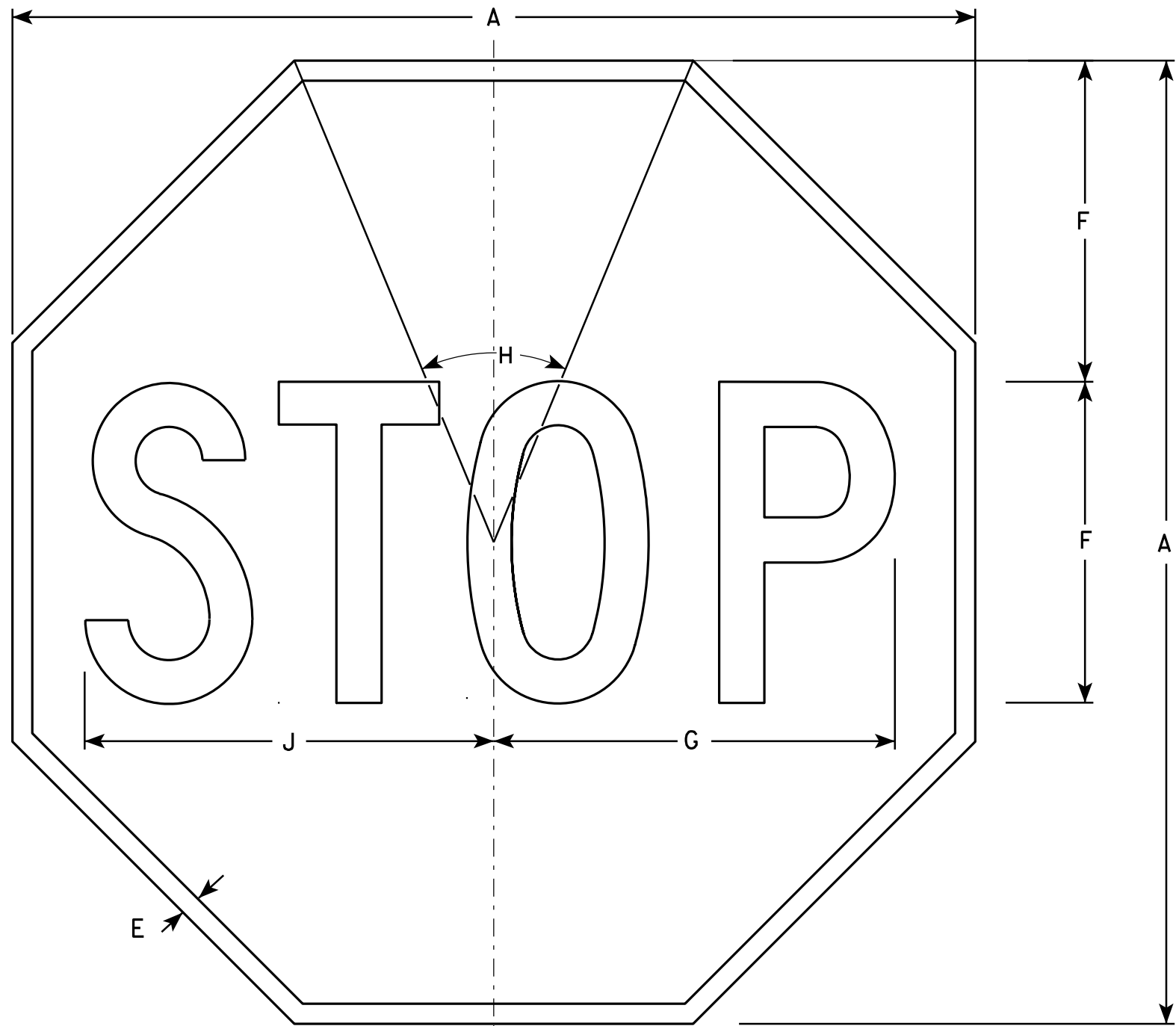
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

STANDARD SIGN
M6 - 1 & M6 - 2
SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 7/03/14 PLATE NO. M6-1.14



NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Red
Message - White
- 3. Message Series - C

R1-1

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24				3/8	8	10	45°		10 1/4																	3.31
2S	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2M	36				3/4	12	15	45°		15 3/8																	7.46
3	36				3/4	12	15	45°		15 3/8																	7.46
4	48				1	16	20	45°		20 1/2																	13.25
5	48				1	16	20	45°		20 1/2																	13.25
6	18				3/8	6	7 3/4	45°		7 3/4																	1.86
7	12				1/4	4	5	45°		5 1/8																	0.78

STANDARD SIGN
R1 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/03/10 PLATE NO. R1-1.12

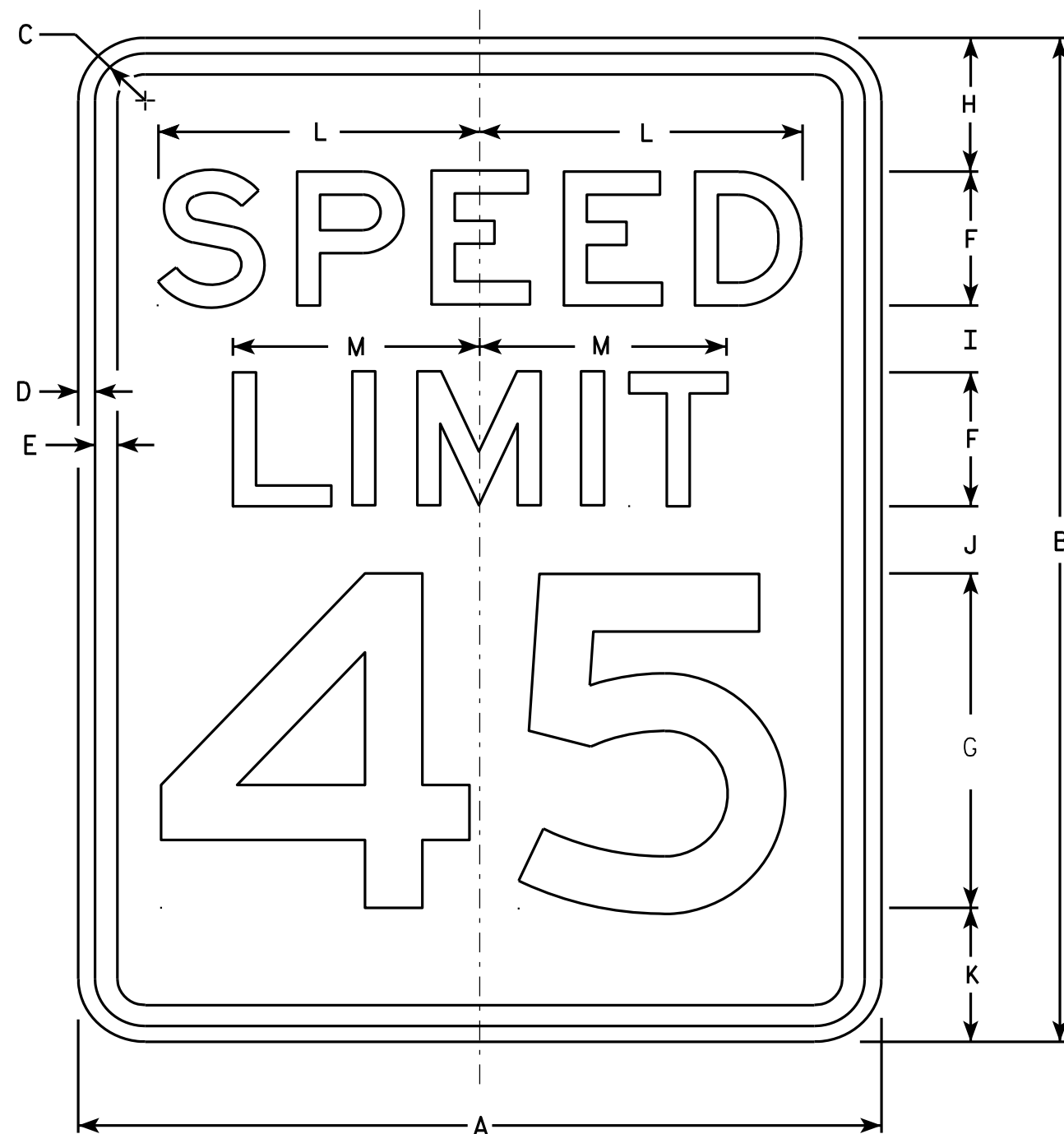
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



R2-1

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3	8	3	2	2	3	7 1/4	5 1/2														3.0
2S	24	30	1 1/8	3/8	1/2	4	10	3	2 1/4	3 3/8	3 3/8	9 5/8	7 3/8														5.0
2M	30	36	1 3/8	1/2	5/8	5	12	5	2 1/2	2 1/2	4	12	9 1/4														7.5
3	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
4	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
5	48	60	2 1/4	3/4	1	8	20	6	4 1/2	6 3/4	6 3/4	19 1/4	14 5/8														20.0

STANDARD SIGN R2-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 5/26/10 PLATE NO. R2-1.13

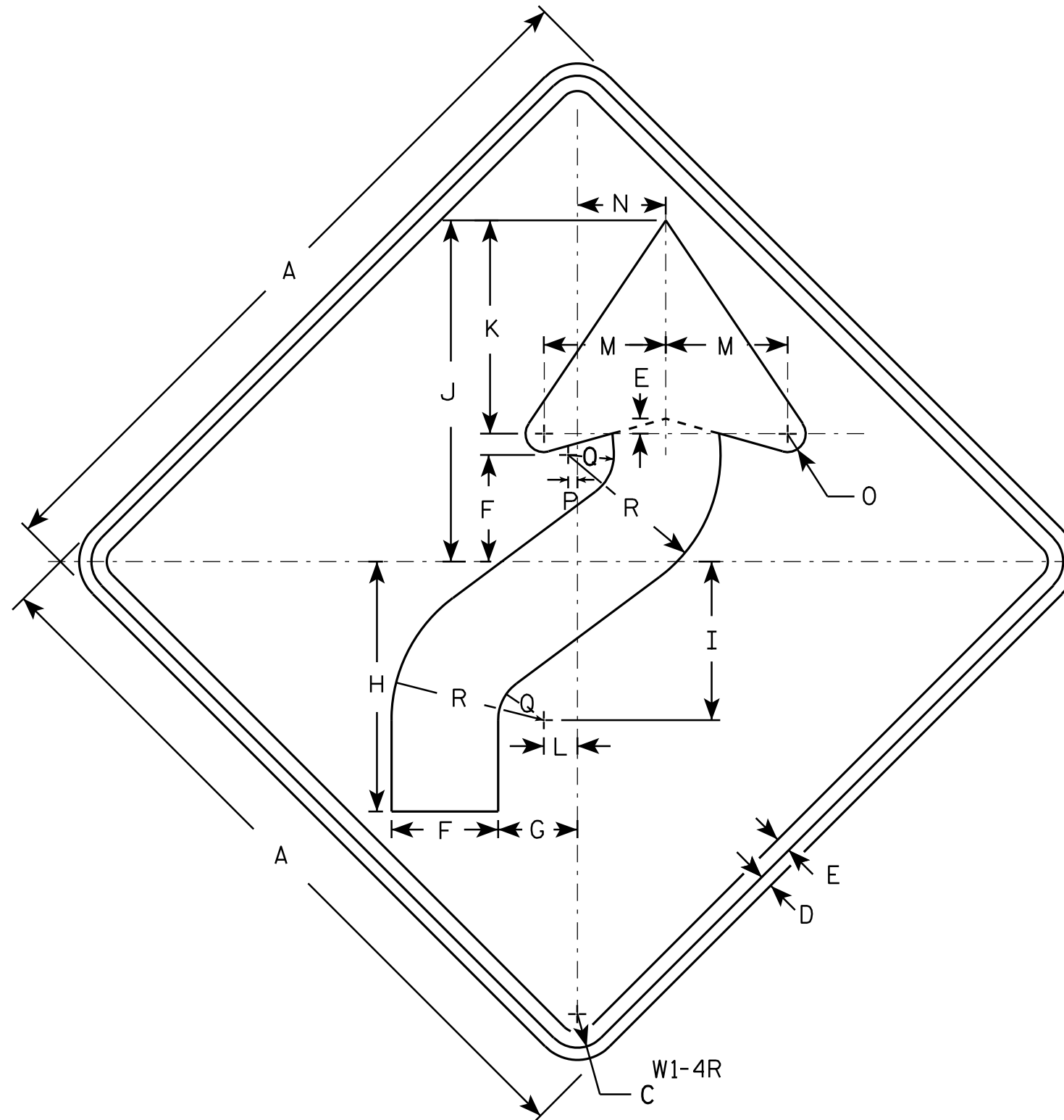
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Yellow
Message - Black
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- W1-4L is the same as W1-4R except the arrow is reversed along the vertical centerline.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	3 1/2	2 5/8	8 1/4	5 1/4	11 1/4	7	1 1/8	4	3	5/8	1/4	1 1/2	5									4.0
2S	30		1 3/8	1/2	5/8	4 3/8	3 1/4	10 1/4	6 1/2	14	8 3/4	1 3/8	5	3 5/8	3/4	3/8	1 7/8	6 1/4									6.25
2M	36		1 5/8	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
3	36		1 5/8	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
4	36		1 5/8	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
5	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0

STANDARD SIGN

W1 - 4

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/17/12 PLATE NO. W1-4.11

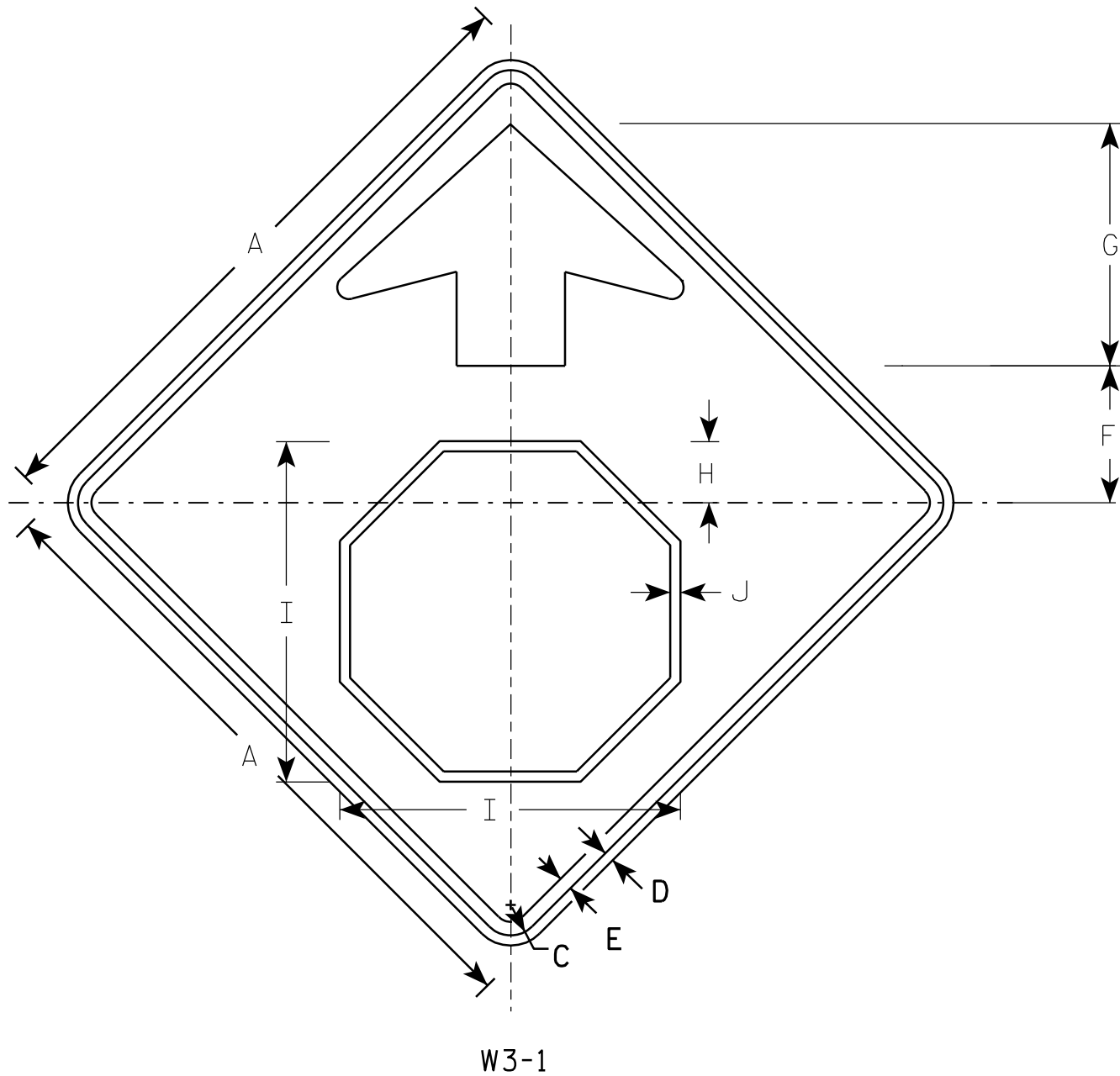
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

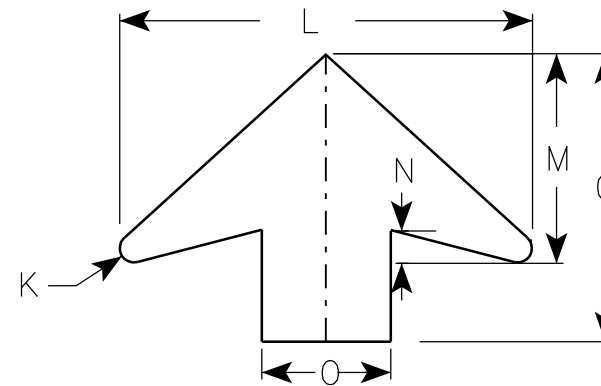
E



W3-1

NOTES

1. All Signs Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - YELLOW
Arrow & Border - BLACK
Stop Symbol - WHITE BORDER ON RED BACKGROUND



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8	6 1/4	11 1/4	2 7/8	15 3/4	1/2	1/2	16	8	1 1/4	5												6.25
2S	36		1 5/8	5/8	3/4	7 1/2	13 1/2	3 1/2	19	5/8	5/8	19 1/4	9 3/4	1 5/8	6												9.0
2M	36		1 5/8	5/8	3/4	7 1/2	13 1/2	3 1/2	19	5/8	5/8	19 1/4	9 3/4	1 5/8	6												9.0
3	36		1 5/8	5/8	3/4	7 1/2	13 1/2	3 1/2	19	5/8	5/8	19 1/4	9 3/4	1 5/8	6												9.0
4	48		2 1/4	3/4	1	10	17 7/8	4 1/2	25 1/8	3/4	7/8	25 5/8	13	2	8												16.0
5	48		2 1/4	3/4	1	10	17 7/8	4 1/2	25 1/8	3/4	7/8	25 5/8	13	2	8												16.0

PROJECT NO:

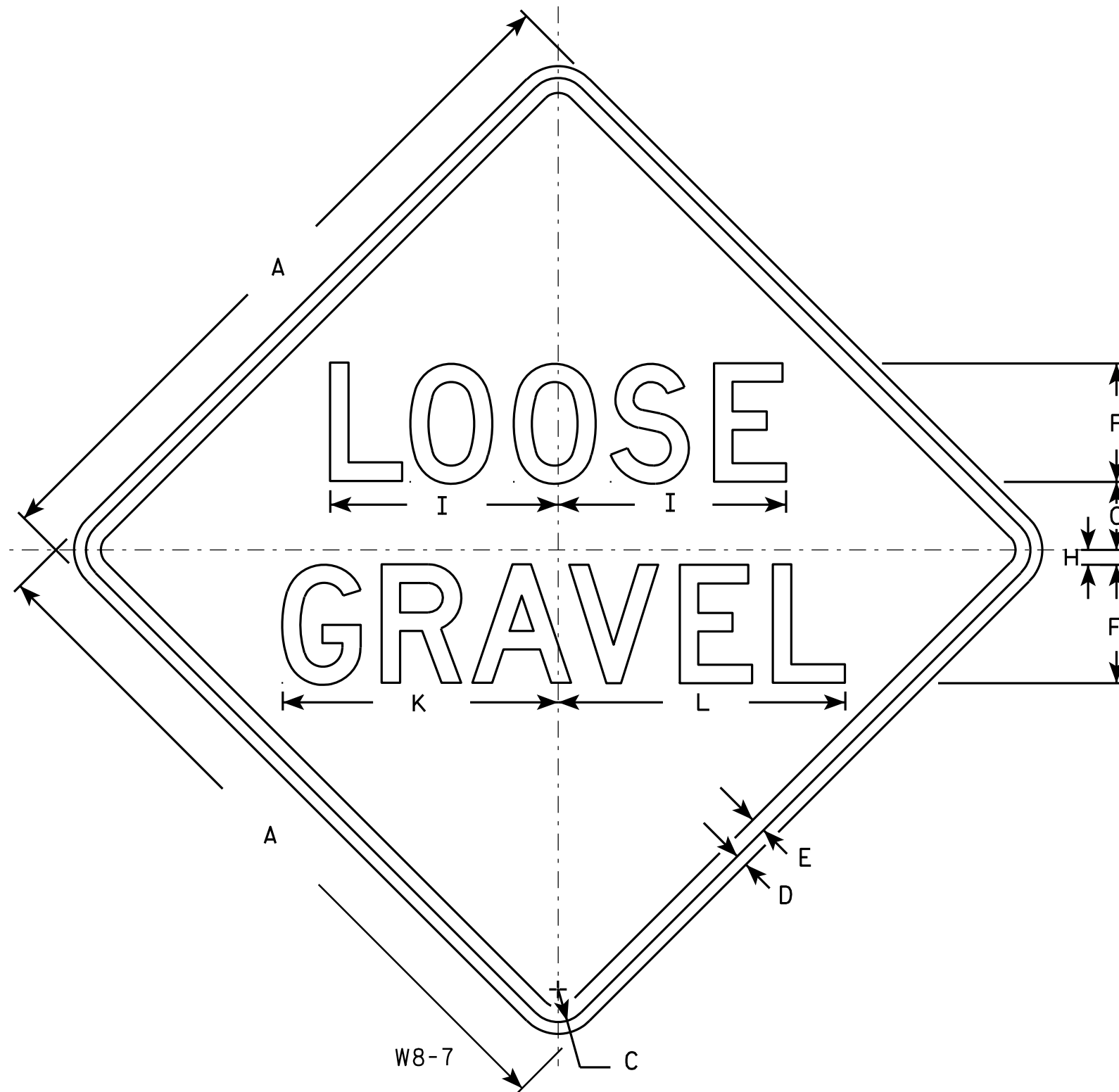
STANDARD SIGN
W3-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 6/7/10 PLATE NO. W3-1.12

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	4	2 3/4	1/2	7 3/4		9 1/4	9 3/4															4.0
2S	36		1 5/8	5/8	3/4	6	4 1/8	3/4	11 5/8		14	14 1/2															9.0
2M	36		1 5/8	5/8	3/4	6	4 1/8	3/4	11 5/8		14	14 1/2															9.0
3	36		1 5/8	5/8	3/4	6	4 1/8	3/4	11 5/8		14	14 1/2															9.0
4	36		1 5/8	5/8	3/4	6	4 1/8	3/4	11 5/8		14	14 1/2															9.0
5	48		2 1/4	3/4	1	8	5 1/2	1	15 1/2		18 5/8	19 3/8															16.0

STANDARD SIGN

W8-7

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 5/30/12 PLATE NO. W8-7.7

PROJECT NO:

HWY:

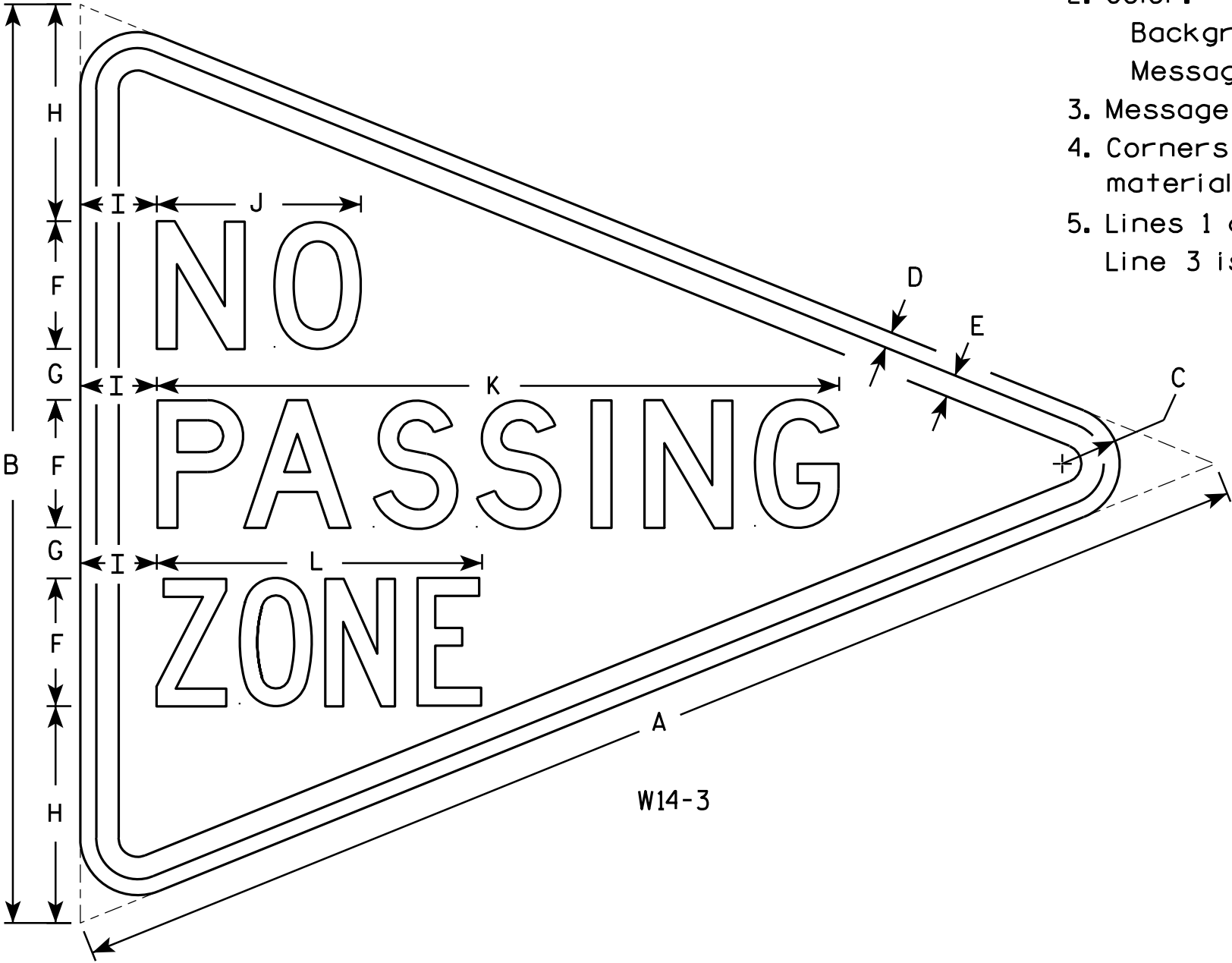
COUNTY:

SHEET NO:

E

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Message Series - See note 5
- 4. Corners and borders shall be rounded on all base materials for this sign.
- 5. Lines 1 and 2 are Series D.
Line 3 is series C.



W14-3

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	36	2 1/4	5/8	7/8	5	2	8 1/2	3	8	26 3/4	12 3/4															6.0
2M	48	36	2 1/4	5/8	7/8	5	2	8 1/2	3	8	26 3/4	12 3/4															6.0
3	64	48	3	3/4	1 1/4	6	3	12	4	10 3/4	33 5/8	16 1/2															10.7
4																											
5																											

STANDARD SIGN
W14-3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 6/7/10 PLATE NO. W14-3.9

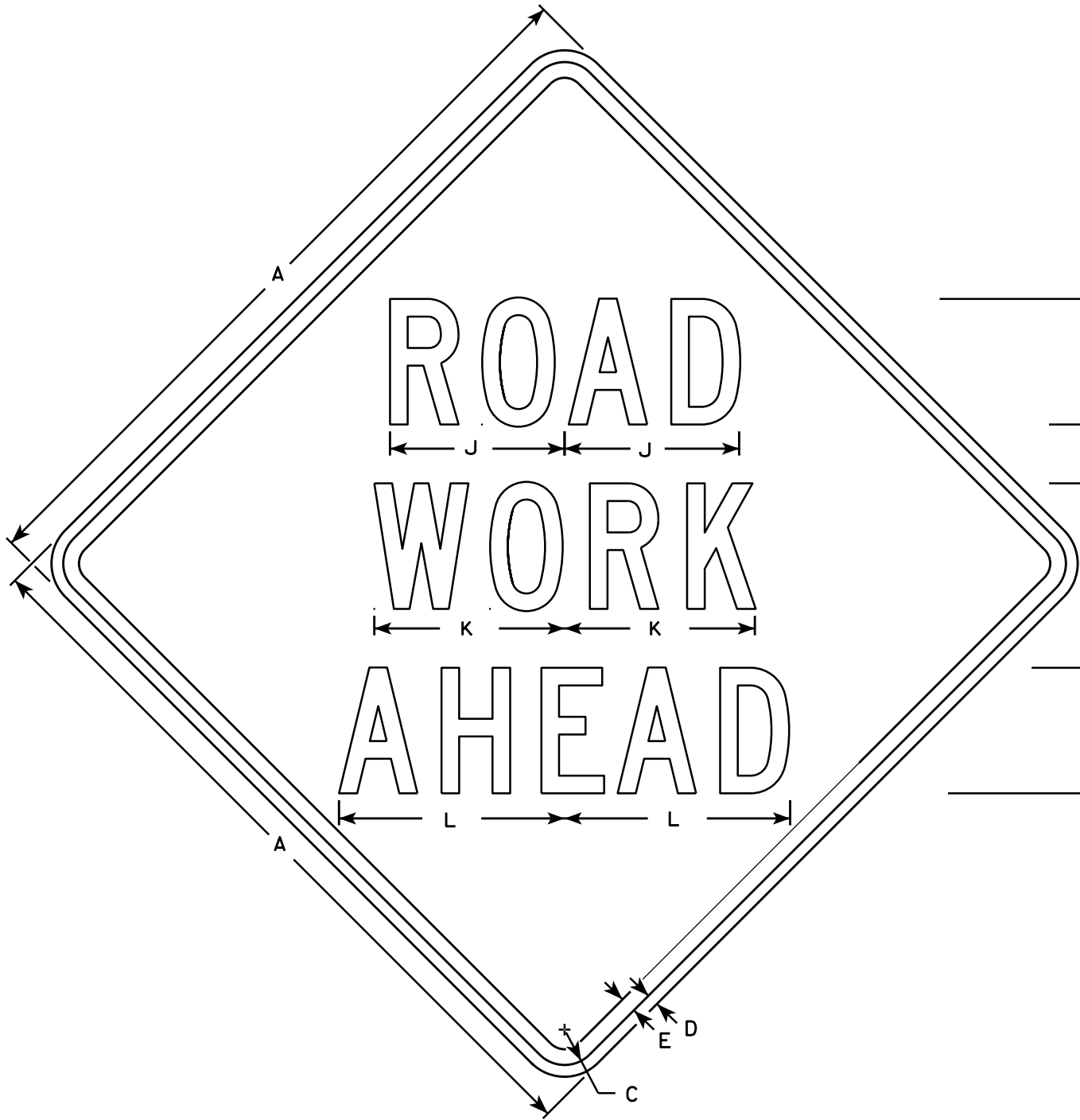
PROJECT NO:

HWY:

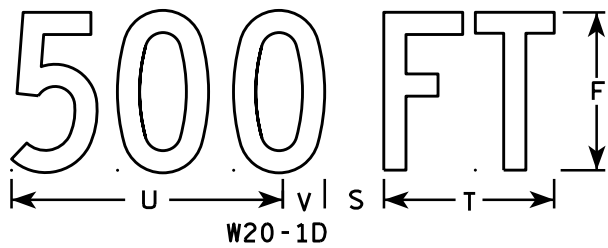
COUNTY:

SHEET NO:

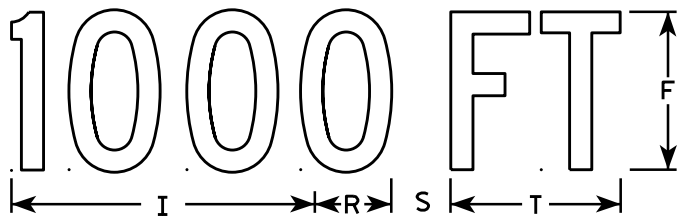
E



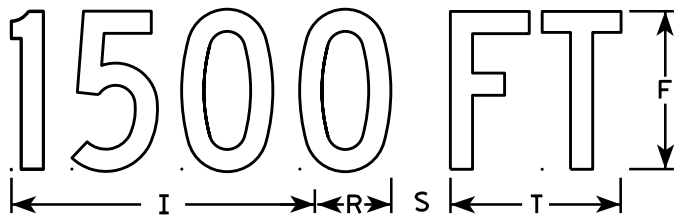
W20-1A



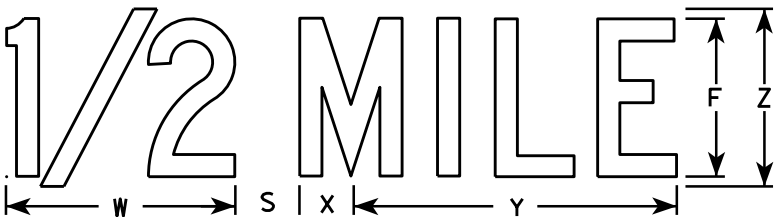
W20-1D



W20-1C



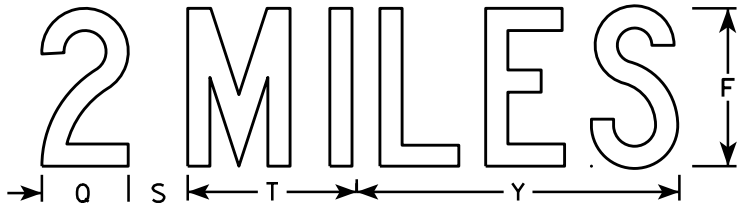
W20-1B



W20-1G



W20-1F



W20-1E

NOTES

- 1. Sign is Type II - Type F Reflective
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

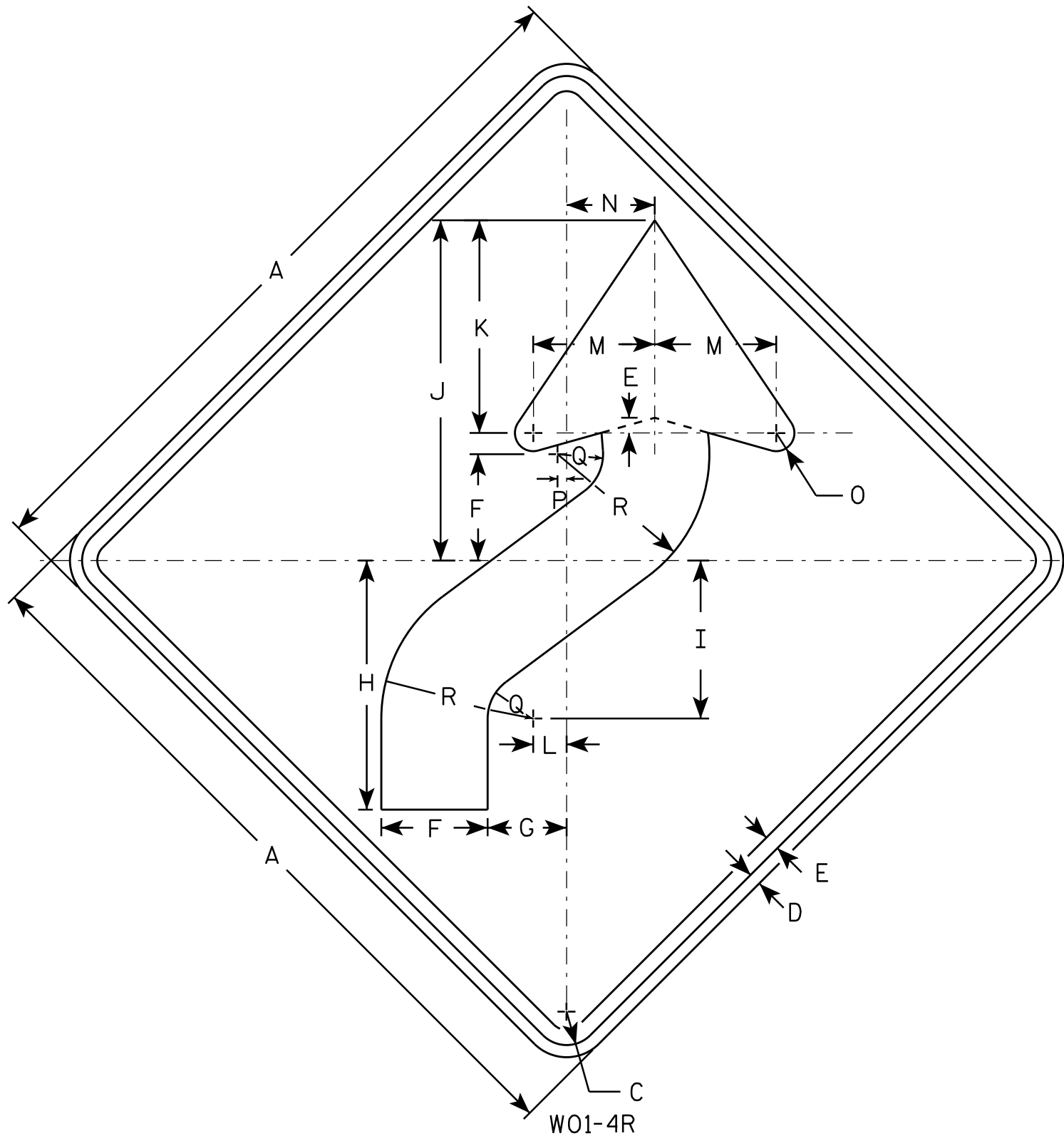
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 3/8	1/2	5/8	5	2 5/8	3 1/4	10 1/8	7	7 5/8	8 7/8	1 1/8	4 1/2	3 1/2	9		2 1/2	2 1/4	5 5/8	9	1 3/8	8	1 3/4	10 3/4	6	9.0
2S	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
2M	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
3	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
4	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
5	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8	4 3/8	3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0

STANDARD SIGN
W20-1A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED _____
State Traffic Engineer

DATE 5/07/15 PLATE NO. W20-1.10



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W01-4L is the same as W01-4R except the arrow is reversed along the vertical centerline.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
2S	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
2M	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
3	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
4	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0
5	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0

STANDARD SIGN W01-4

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/18/13 PLATE NO. W01-4.1

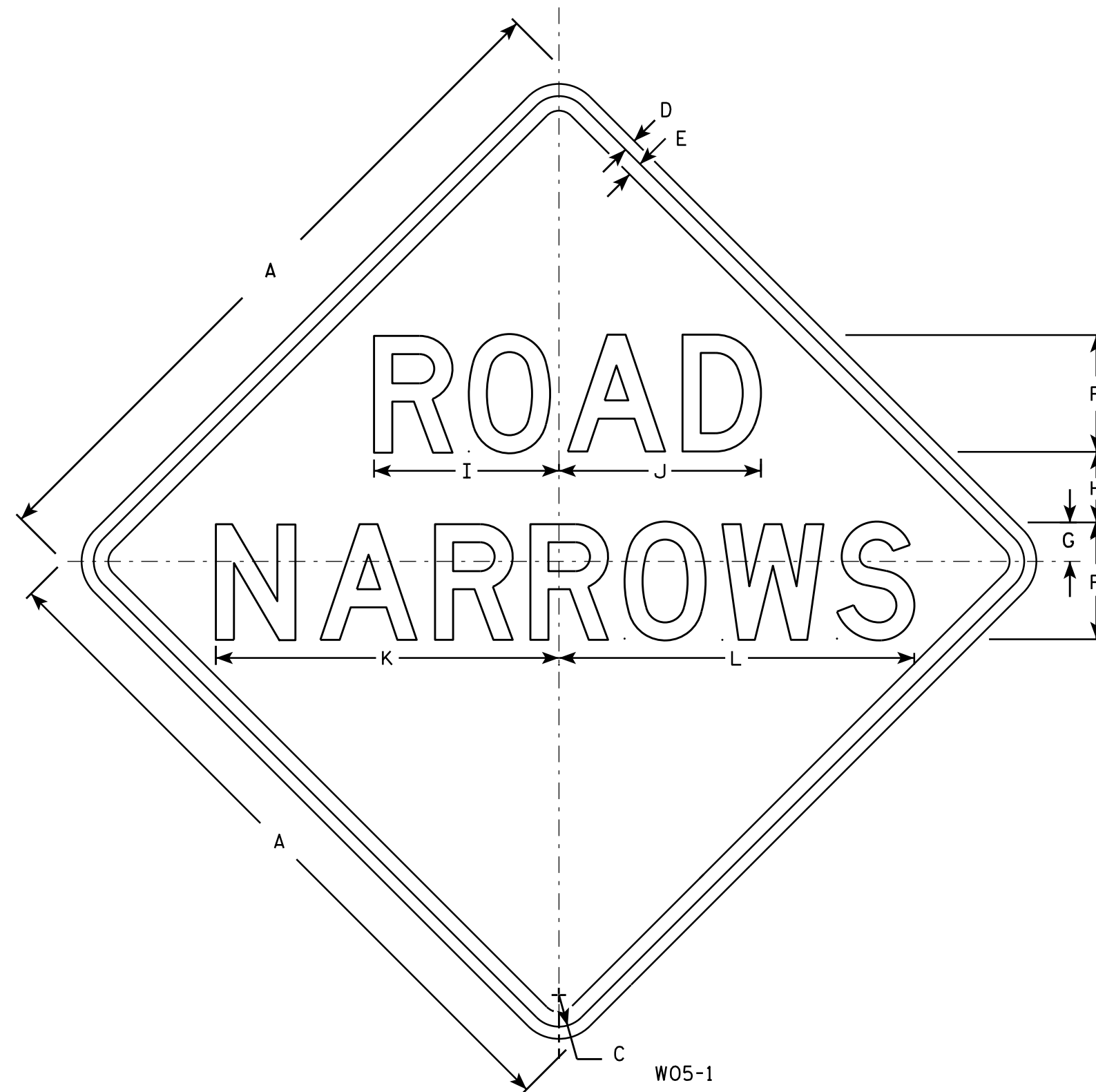
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 5/8	5/8	3/4	6	2	3 1/2	9 1/2	10 3/8	17 5/8	18 1/4															9.0
2S	48		2 1/4	3/4	1	8	3	4	12 3/4	13 3/4	23 1/2	24 3/8															16.0
2M	48		2 1/4	3/4	1	8	3	4	12 3/4	13 3/4	23 1/2	24 3/8															16.0
3	48		2 1/4	3/4	1	8	3	4	12 3/4	13 3/4	23 1/2	24 3/8															16.0
4	48		2 1/4	3/4	1	8	3	4	12 3/4	13 3/4	23 1/2	24 3/8															16.0
5	48		2 1/4	3/4	1	8	3	4	12 3/4	13 3/4	23 1/2	24 3/8															16.0

STANDARD SIGN
W05 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 11/20/13

PLATE NO. W05-1.1

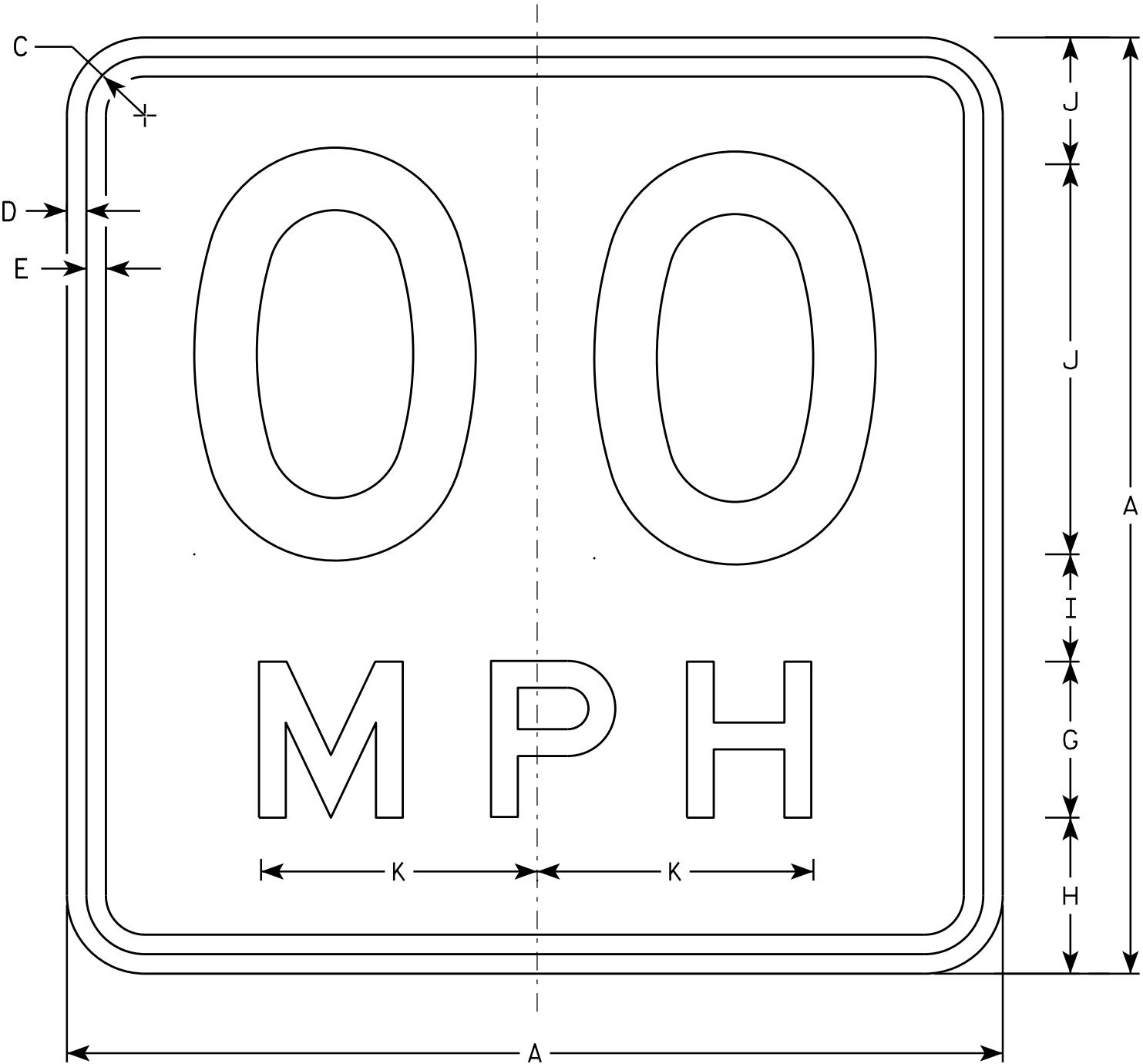
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



W013-1

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - See Note 6
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. Substitute appropriate numerals and optically space about centerline to achieve proper balance.
- 6. Line 1 is Series D
Line 2 is Series E

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	10	4	4	2 3/4	3 1/4	7 1/8																4.00
2S	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
2M	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
3	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
4	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
5	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00

STANDARD SIGN
W013-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
For State Traffic Engineer

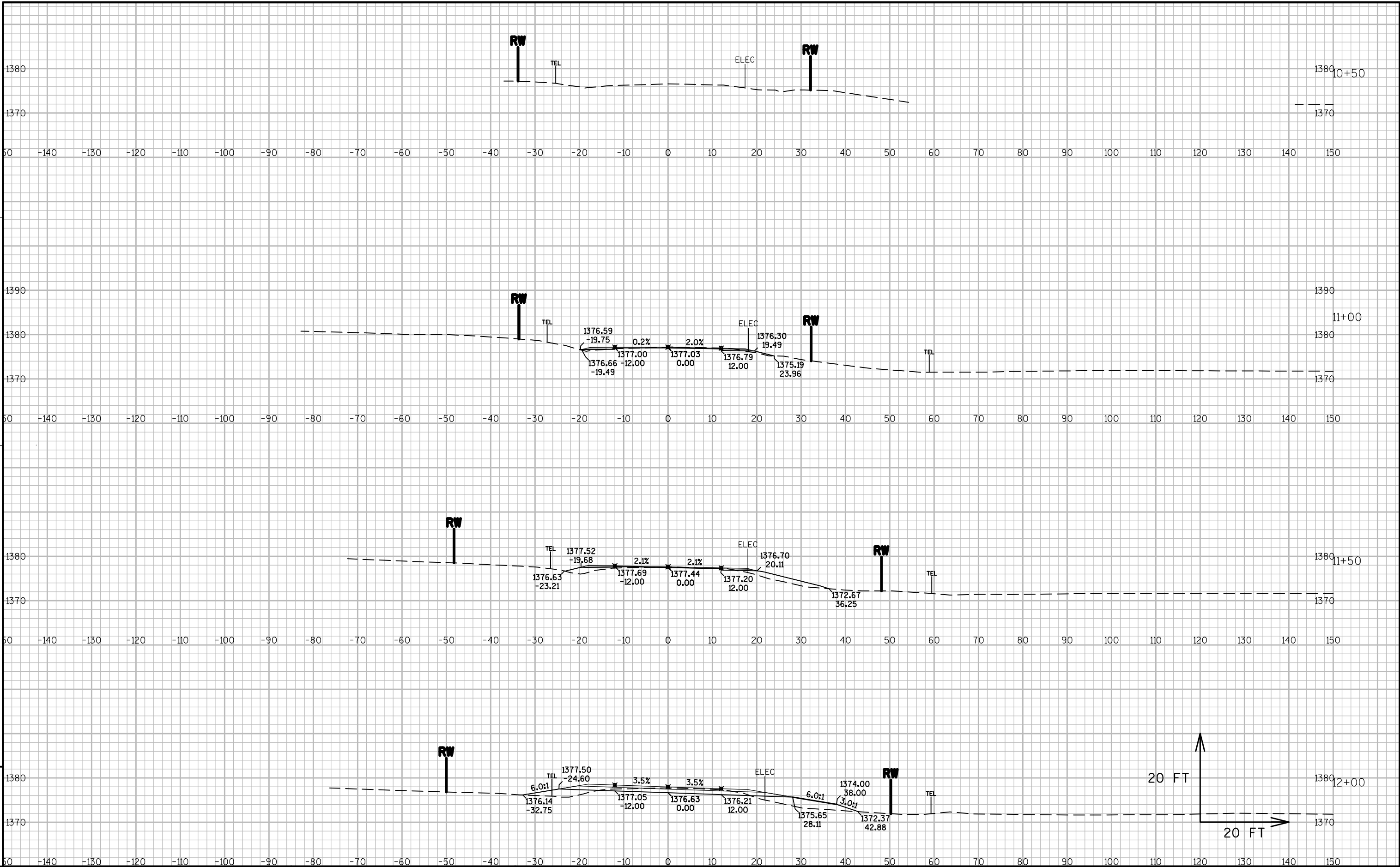
DATE 11/21/13 PLATE NO. W013-1.1

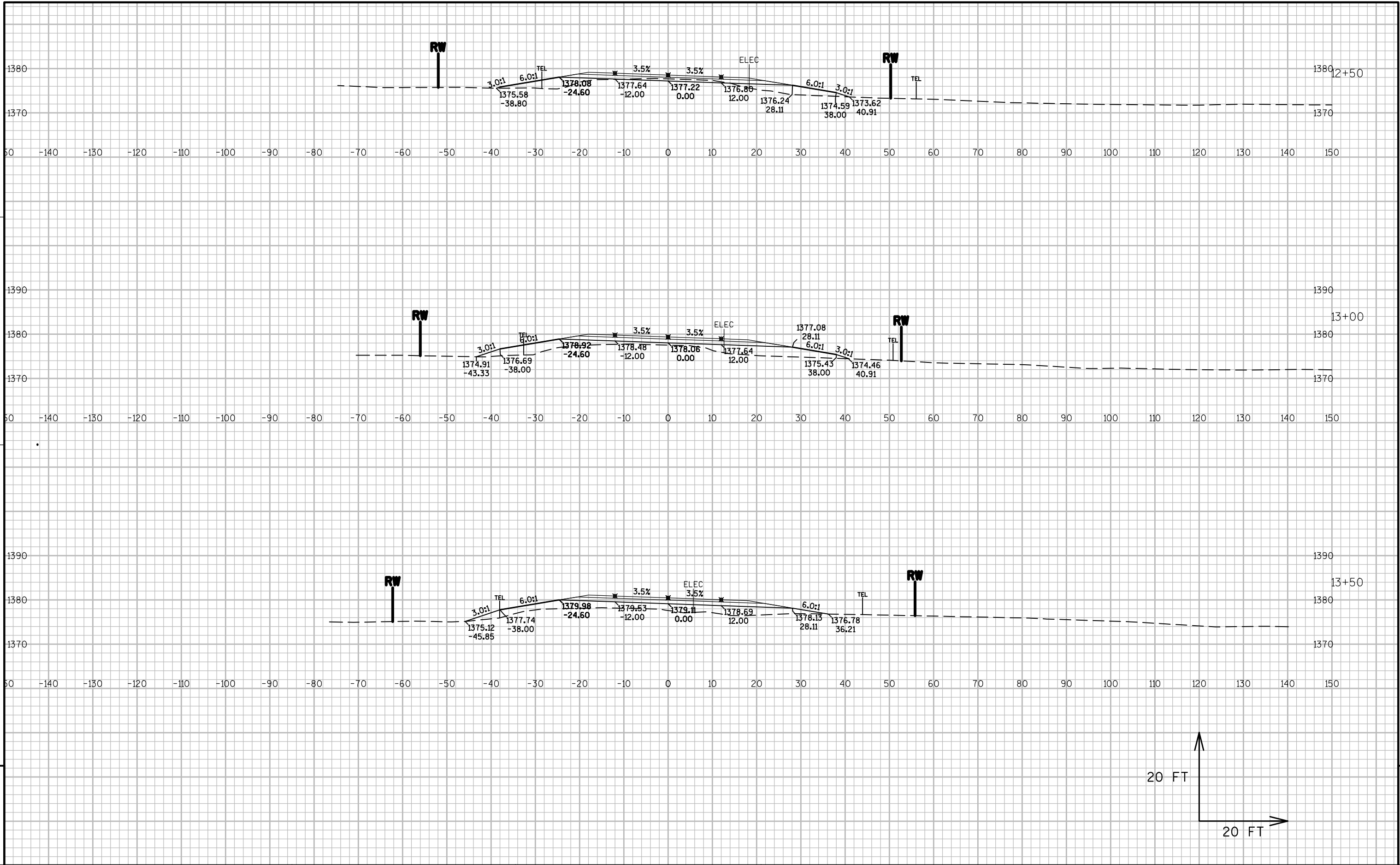
EARTHWORK DATA - CTH K													
STATION	AREA				VOLUME								
	UNCLASS. SF	(1) EBS SF	MARSH SF	FILL SF	UNCLASS. CUT CY	EBS CUT CY	EXPANDED EBS FILL CY	MARSH CUT CY	(2) EXPANDED MARSH FILL CY	EXPANDED FILL CY	MASS HAUL CY	(3) USEABLE UNCLASSIFIED MATERIAL CY	(4) TOTAL USEABLE MATERIAL CY
10+50	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
11+00	4.94	0.00	0.00	3.19	4.57	0.00	0.00	0.00	0.00	3.69	0.88	4.16	4.16
11+50	1.98	0.00	0.00	26.73	6.41	0.00	0.00	0.00	0.00	34.63	-27.34	5.99	5.99
12+00	28.13	0.00	0.00	48.24	27.88	0.00	0.00	0.00	0.00	86.77	-86.23	27.88	27.88
12+50	8.92	3.54	0.00	63.69	34.31	3.28	4.10	0.00	0.00	129.55	-182.29	34.31	37.58
13+00	0.00	2.27	0.00	114.62	8.26	5.38	6.72	0.00	0.00	206.38	-381.76	8.26	13.64
13+50	0.00	0.00	0.00	119.07	0.00	2.10	2.63	0.00	0.00	270.47	-652.76	0.00	2.10
14+00	43.61	0.00	0.00	55.71	40.38	0.00	0.00	0.00	0.00	202.29	-814.67	40.38	40.38
14+50	136.09	0.00	0.00	23.01	166.39	0.00	0.00	0.00	0.00	91.11	-739.39	141.31	141.31
15+00	97.59	0.00	0.00	10.87	216.37	0.00	0.00	0.00	0.00	39.21	-562.23	144.24	144.24
15+50	177.13	0.00	0.00	2.39	254.37	0.00	0.00	0.00	0.00	15.35	-323.21	139.97	139.97
16+00	177.37	0.00	0.00	1.27	328.24	0.00	0.00	0.00	0.00	4.24	0.79	160.35	160.35
16+50	150.08	0.00	95.17	95.17	303.19	0.00	0.00	88.12	132.18	111.62	148.31	95.50	148.37
17+00	84.30	0.00	30.70	128.90	217.02	0.00	0.00	116.55	174.82	259.34	47.71	64.22	134.15
17+34	195.5	0.00	0.00	62.67	176.17	0.00	0.00	19.33	28.99	150.77	63.45	50.02	61.62
TOTAL	1105.64	5.81	125.87	755.53	1783.56	10.76	13.45	224.00	335.99	1605.43		916.59	1061.75

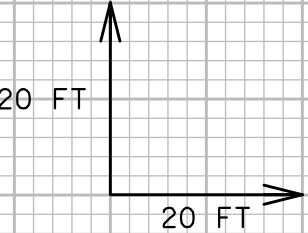
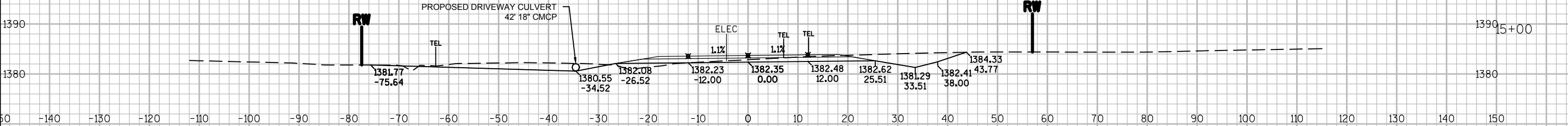
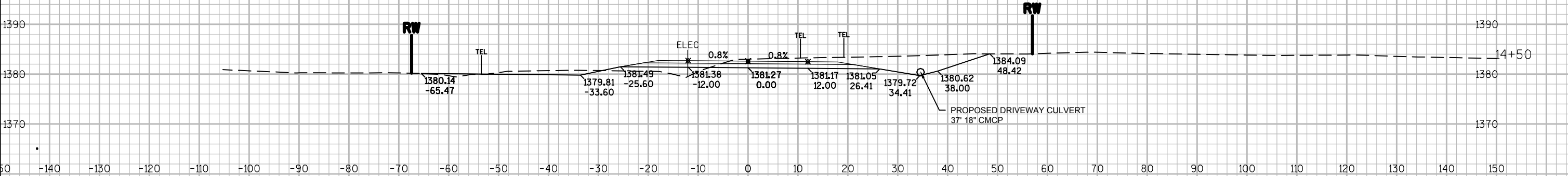
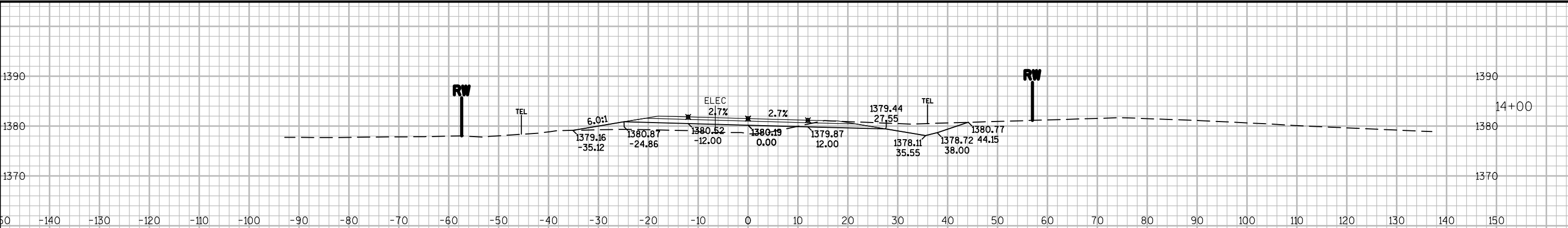
FILL QUANTITIES ARE EXPANDED, NATIVE & EBS FILL EXPANSION FACTOR = 1.25
MARSH EXPANSION FACTOR = 1.50, MARSH TO BE FILLED WITH SELECT BORROW
(1) EBS IS FOR PREPARING ROADWAY FOUNDATION (REMOVING PAVEMENT WITHIN 2' OF FG THAT ISN'T REMOVED UNDER UNCLASSIFIED)
(2) EXPANDED MARSH FILL IS AMOUNT OF SELECT GRANULAR REQUIRED TO FILL THE VOID LEFT IN THE MARSH AFTER EXCAVATION
(3) USEABLE UNCLASSIFIED MATERIAL REPRESENTS UNCLASSIFIED MATERIAL AVAILABLE FOR USE IN CONSTRUCTION OF THE ROADBED.
(4) TOTAL USEABLE MATERIAL = USEABLE CLASSIFIED MATERIAL+(MARSH CUT*0.60)+EBS CUT

EARTHWORK DATA - MOSQUITO BROOK ROAD													
STATION	AREA				VOLUME								
	UNCLASS. SF	(1) EBS SF	MARSH SF	FILL SF	UNCLASS. CY	EBS CUT CY	EBS FILL CY	MARSH CUT CY	MARSH FILL CY	FILL CY	MASS HAUL	(2) USEABLE UNCLASSIFIED MATERIAL (CY)	(3) TOTAL USEABLE MATERIAL (CY)
10+35	46.37	1.02	0.00	68.53	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
10+50	15.52	5.89	0.00	46.74	17.19	1.92	2.40	0.00	0.00	40.02	-22.83	17.19	19.11
11+00	86.82	3.76	0.00	1.08	94.76	8.94	11.17	0.00	0.00	55.35	16.58	94.76	103.69
11+50	46.08	0.00	0.00	10.59	123.06	3.48	4.35	0.00	0.00	13.51	126.13	123.06	126.54
12+00	9.37	0.00	0.00	1.03	51.34	0.00	0.00	0.00	0.00	13.45	164.02	51.34	51.34
12+35	7.90	0.00	0.00	0.78	11.19	0.00	0.00	0.00	0.00	1.47	173.75	11.19	11.19
TOTAL	212.06	10.67	0.00	128.75	297.54	14.34	17.92	0.00	0.00	123.79		297.54	311.88

FILL QUANTITIES ARE EXPANDED, NATIVE & EBS FILL EXPANSION FACTOR = 1.25
MARSH EXPANSION FACTOR = 1.50, MARSH TO BE FILLED WITH SELECT BORROW
(1) EBS IS FOR PREPARING ROADWAY FOUNDATION (REMOVING PAVEMENT WITHIN 2' OF FG THAT ISN'T REMOVED UNDER UNCLASSIFIED)
(2) USEABLE UNCLASSIFIED MATERIAL REPRESENTS UNCLASSIFIED MATERIAL AVAILABLE FOR USE IN CONSTRUCTION OF THE ROADBED.
(3) TOTAL USEABLE MATERIAL = USEABLE CLASSIFIED MATERIAL+(MARSH CUT*0.60)+EBS CUT

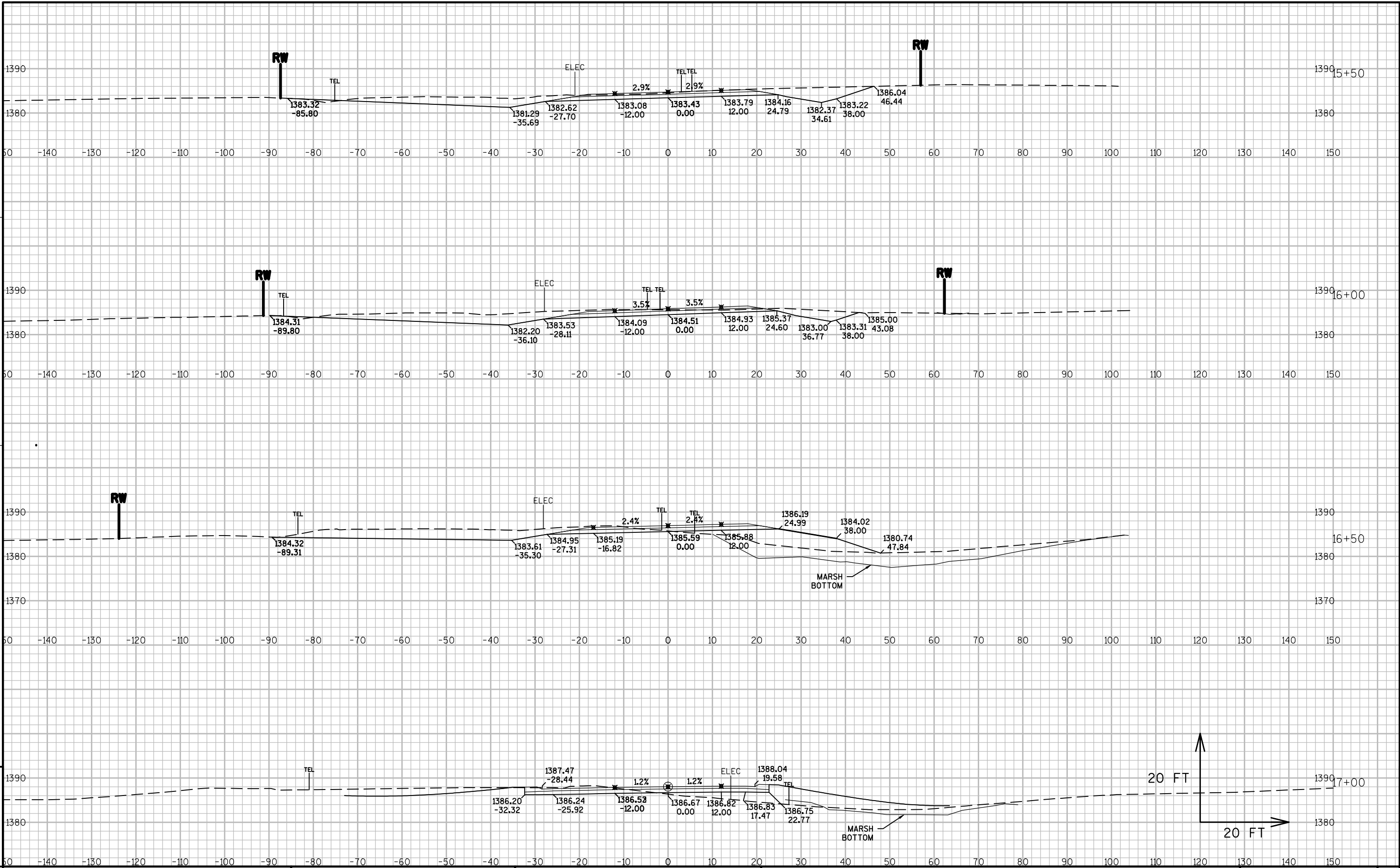


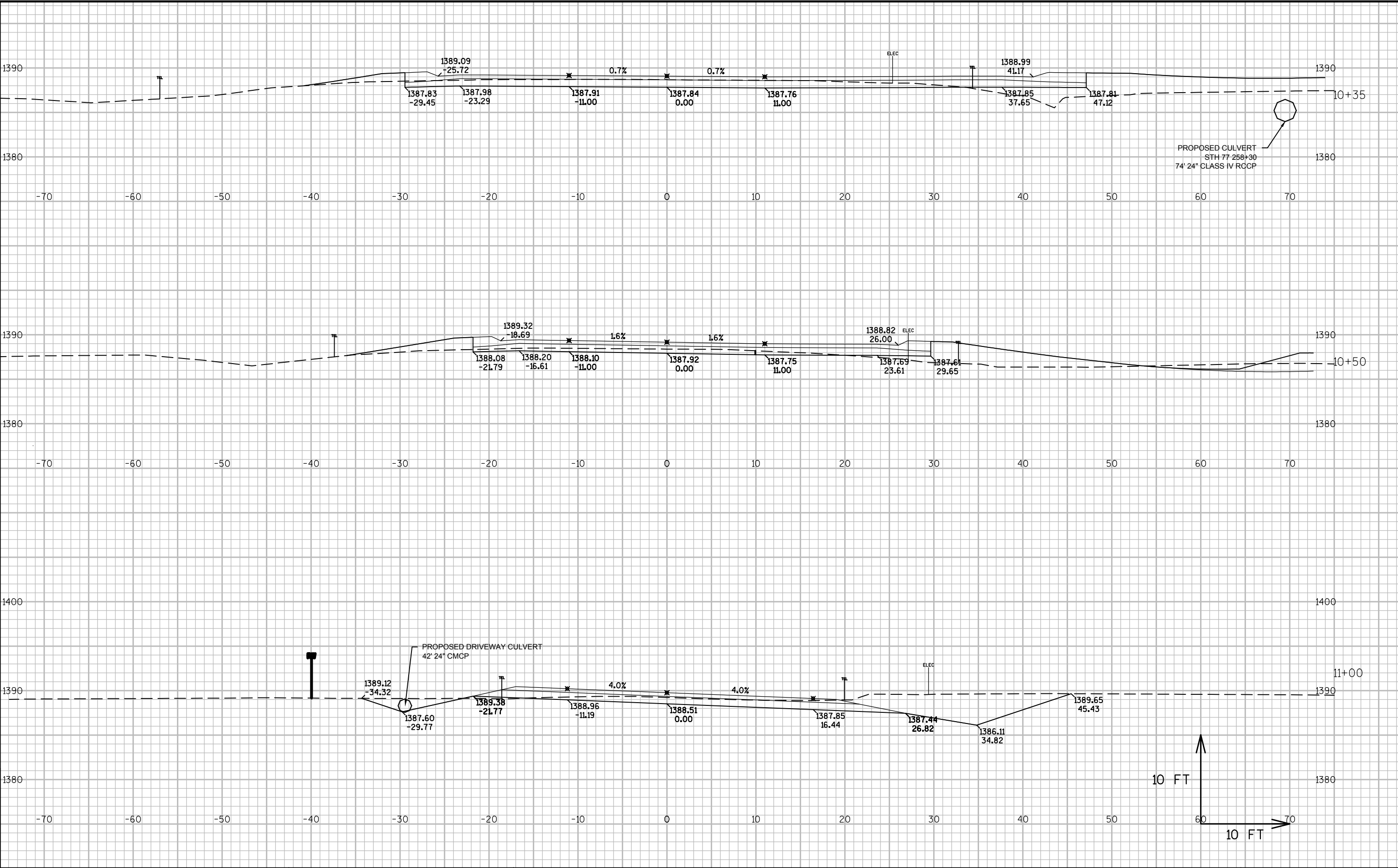


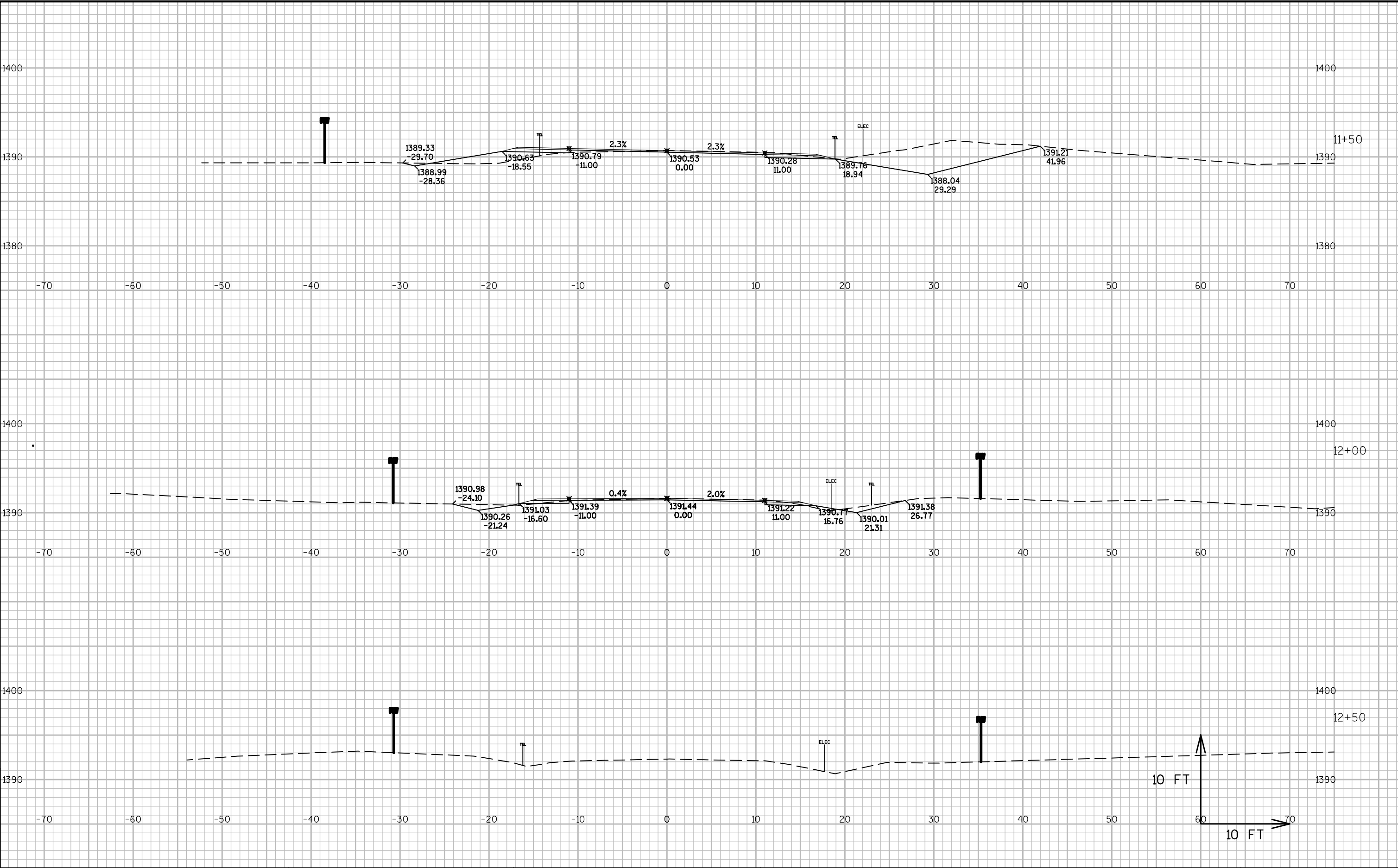


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9









Wisconsin Department of Transportation

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through innovation and exceptional service.

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