

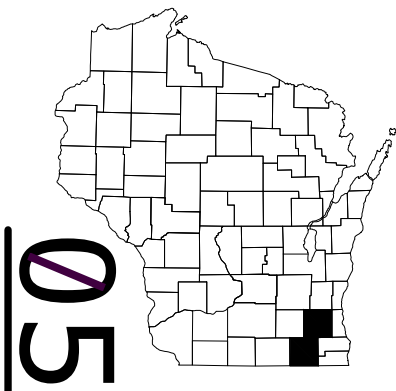
WKE  
PROJECT ID: 1090-37-70  
WITH:  
COUNTY: WALWORTH / WAUKESHA

Aug 2015

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
<del>Section No. 4</del>	<del>Right of Way Plat</del>
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
<del>Section No. 7</del>	<del>Sign Plates</del>
<del>Section No. 8</del>	<del>Structure Plans</del>
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 114



DESIGN DESIGNATION

A.A.D.T.	= 17,100 - 24,700
A.A.D.T.	= NA
D.H.V.	= NA
D.D.	= NA
T.	= NA
DESIGN SPEED	= 70 MPH
ESALS	= NA

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	---
LOT LINE	---
LIMITED HIGHWAY EASEMENT	---
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
SLOPE INTERCEPT	---
REFERENCE LINE	---
EXISTING CULVERT	---
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	---
WOODED OR SHRUB AREA	---

PROFILE	
GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	95.36
CULVERT (Profile View)	---
UTILITIES	---
ELECTRIC	E
FIBER OPTIC	FO
GAS	G
SANITARY SEWER	SAN
STORM SEWER	SS
TELEPHONE	T
WATER	W
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

BEAM GUARD END TREATMENTS

6 LOCATIONS

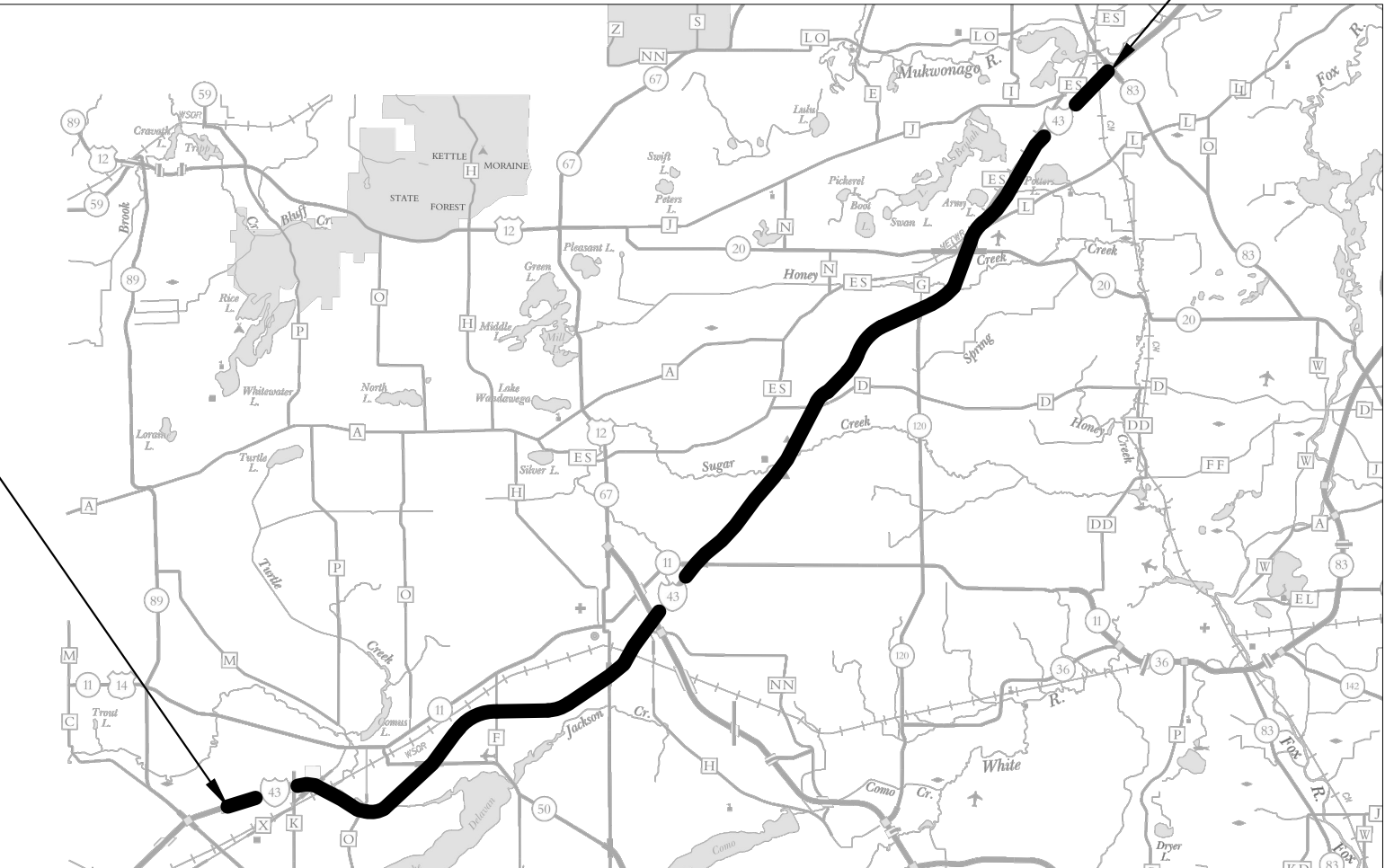
IH-43

WALWORTH / WAUKESHA COUNTIES

STATE PROJECT NUMBER
1090-37-70

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
1090-37-70	WISC 2015467	1

END PROJECT  
STA. 96+80



LAYOUT  
SCALE 0 4 MILE  
TOTAL NET LENGTH OF CENTERLINE = 0.00

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
PREPARED BY	
Surveyor	ALFRED BENESCH & COMPANY
Designer	CHIANG LEE
Project Manager	DOUG CAIN
Regional Examiner	REGIONAL EXAMINER
Regional Supervisor	BENEDICT ERUCHALU
APPROVED FOR THE DEPARTMENT	
DATE: 05/01/2015	<i>Douglas &amp; Co</i> (Signature)

GENERAL NOTES

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE LOCATION OF EXISTING OR PROPOSED UTILITIES AS NOTED ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITIES INSTALLATIONS AND SERVICES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK.

DISTURBED AREA WITHIN THE RIGHT-OF-WAY ARE TO BE RESTORED AS DIRECTED BY THE ENGINEER AND AS SHOWN ON THE PLANS.

THE CONTRACTOR IS RESPONSIBLE FOR FINISHING AND RESTORING PREVIOUSLY VEGETATED AREAS DISTURBED BY THEIR OPERATION OUTSIDE NORMAL CONSTRUCTION LIMITS.

USE BACKFILL SLURRY ITEM TO FILL HOLES CAUSED BY REMOVING GUARDRAIL POSTS

EROSION CONTROL GENERAL NOTES

EROSION CONTROL BMP'S ARE AT SUGGESTED LOCATIONS. THE ACTUAL LOCATIONS WILL BE DETERMINED BY THE CONTRACTORS ECIP AND BY THE ENGINEER. EROSION CONTROL BMP'S SHALL BE MAINTAINED UNTIL PERMANENT VEGETATION IS ESTABLISHED OR UNTIL THE ENGINEER DETERMINES THAT THE BMP IS NO LONGER REQUIRED.

RESTORE THE GRADED AREAS, AS DESIGNATED BY THE ENGINEER, IMMEDIATELY AFTER GRADING IS COMPLETED WITHIN THOSE AREAS. SEED, FERTILIZE, AND EROSION MAT TOP-SOILED AREAS, AS DESIGNATED BY THE ENGINEER, WITHIN FIVE (5) CALENDAR DAYS AFTER PLACEMENT OF TOPSOIL.

STOCKPILE EXCESS MATERIAL OR SPOILS ON UPLAND AREAS AWAY FROM WETLANDS, FLOODPLAINS AND WATERWAYS. STOCKPILED SOIL SHALL BE PROTECTED AGAINST EROSION.

WHEN PERFORMING ROADWAY CLEANING OPERATIONS, THE CONTRACTOR SHALL USE □ EQUIPMENT HAVING VACUUM OR WATER SPRAY MECHANISM TO ELIMINATE THE DISPERSION OF DUST. IF VACUUM EQUIPMENT IS EMPLOYED, IT SHALL HAVE SUITABLE SELF-PARTICULATE COLLECTORS TO PREVENT DISCHARGE FROM THE COLLECTION BIN INTO THE ATMOSPHERE.

UTILITIES CONTACTS

Mr. Bryan Stoehr  
We Energies (Electric)  
550 S. 116th St.  
West Allis, WI 53214  
Phone: (414) 944-5516  
Mobile: (414) 416-6059  
bryan.stoehr@we-energies.com

Mr. Scott Holstein  
We Energies (Gas Operations)  
700 S. Kane St.  
Burlington, WI 53105  
Phone: (262) 763-1084  
Mobile: (262) 949-0490  
scott.holstein@we-energies.com

Mr. Mark Murn  
CenturyLink  
224 Industrial Dr  
North Prairie, WI 53153  
Phone: (262) 392-5210  
Mobile: (414) 573-8888  
mark.murn@centurylink.com

Mr. Zach Lehman  
Sharon Telephone Co  
105 Plain St  
PO Box 400  
Sharon, WI 53585  
Phone: (262) 215-6270  
zach@sharontelephone.com

Ms. Carol Anason  
AT&T Wisconsin  
316 W. Washington Ave.  
Madison, WI 53703  
Phone: (608) 252-2385  
Mobile: (920) 475-2799  
ca2624@att.com

Mr. Michael Johnson  
State Long Distance Telephone Company  
20875 Crossroads Circle, STE 800  
Waukesha, WI 53186  
Phone: (262) 754-3052  
Mobile: (262) 939-6355  
michael.johnson@tdstelecom.com

Brandon Opheim  
Construction Coordinator  
Charter Communications  
510 Beloit St.  
Walworth, WI 53184  
Phone: (608) 209 - 3195  
Brandon.Opheim@charter.com

Mr. LaTroy Brumfield, Project Manager  
We Energies (Electric & GAS)  
333 W. Everett St - A299  
Milwaukee, WI 53203  
Phone: (414) 221-5617  
Fax: (414) 221-2336  
latroy.brumfield@we-energies.com

WisDOT Signals  
141 NW Barstow  
PO Box 798  
Waukesha, WI 53187 0798  
Phone: (414) 750-2605

Steve Cramer  
Time Warner Cable  
1320 N Dr. Martin Luther King Dr.  
Milwaukee, WI 53212  
Phone: (414) 277-4045  
steve.cramer@twcable.com

Mr. Jason Hogan  
Alliant Energy Corporation  
4902 N Biltmore Lane  
Suite 1000  
Madison, WI 53718  
Phone: (608) 458-4871  
Mobile: (608) 395-7395  
jasonhogan@alliantenergy.com

Mr. Dean Falkner, Utilities/ Public Works Director  
Village of Mukwonago  
440 River Crest Ct  
PO Box 206  
Mukwonago, WI 53149  
Phone: (262) 363-6416  
Mobile: (262) 225-7298  
Fax: (262) 363-0552  
dfalkner@villageofmukwonago.com

Mr. Ivan Zaremba, Assistant Utilities Director-Water  
Village of Mukwonago  
440 River Crest Ct  
PO Box 206  
Mukwonago, WI 53149  
Phone: (262) 363-6416  
Mobile: (414) 550-8738  
Fax: (262) 363-0552  
waterdept@villageofmukwonago.com

OTHER AGENCY

Joseph Kroll  
County Engineer: Walworth County  
W4097 Co. Rd. NN  
Elkhorn, WI 53121  
Phone: (262) 741 - 3441

Gary M. Evans P.E.  
Manager: Highway Engineering Division  
Waukesha County  
Waukesha County Administration Center  
Rm. 220  
515 W. Moreland Blvd.  
Waukesha, WI 53963  
(262) 548 - 7740  
gevans@waukeshacounty.gov

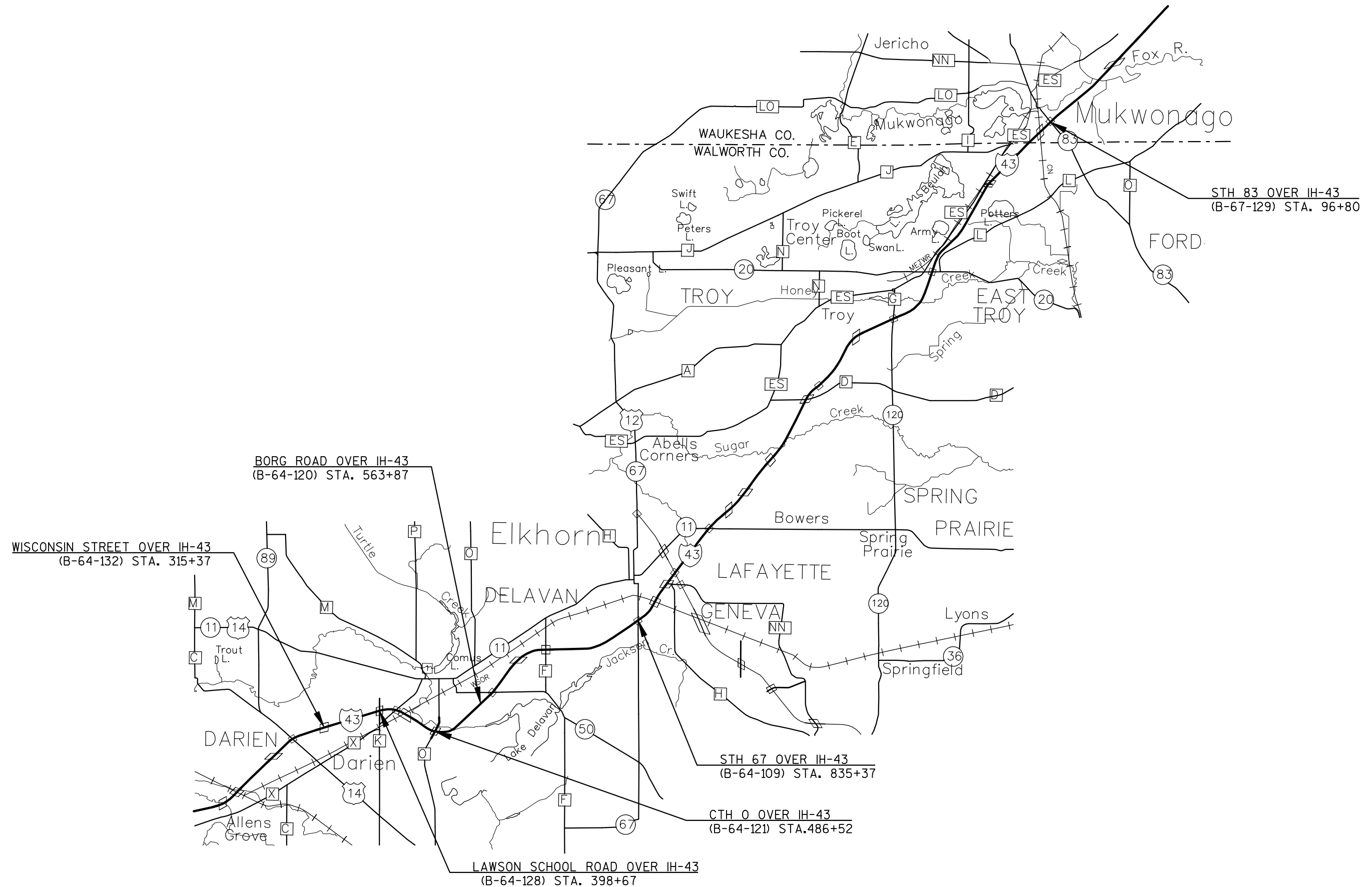
Mr. Douglas Cain P.E.  
WisDot Project Manager  
141 NW Barstow St  
Waukesha, WI 53187  
Phone: (262) 548 - 5603  
douglas.cain@dot.wi.gov

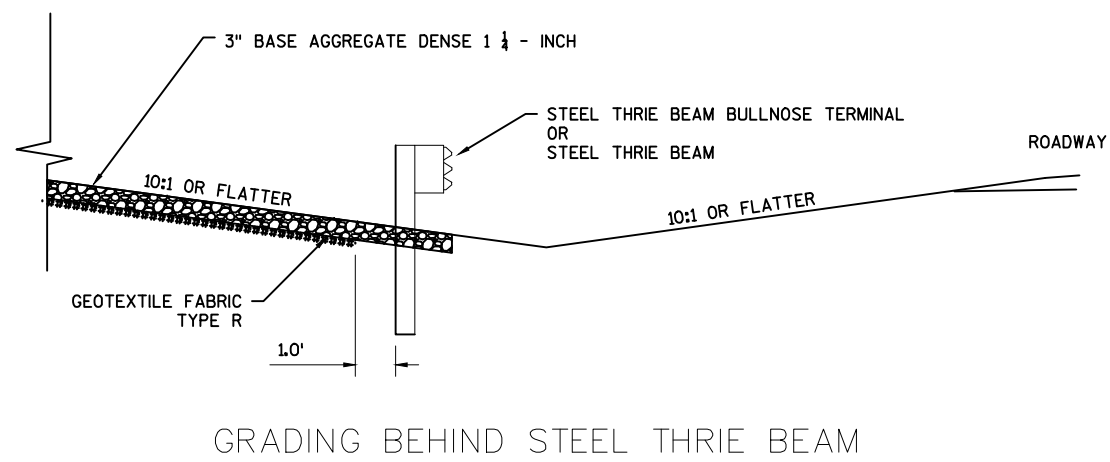
Mr. Jeff Madson  
WisDOT STOC  
433 W St. Paul Ave., STE 300  
Milwaukee, WI 53203 3007  
Phone: (414) 225-3723  
jeffrey.madson@dot.wi.gov

Mr. Craig Webster  
Wisconsin Dept. of Natural Resources  
141 NW Barstow St. Rm 180  
Waukesha, WI 53187  
Phone: (262) 574 2141  
Craig.Webster@Wi.Gov

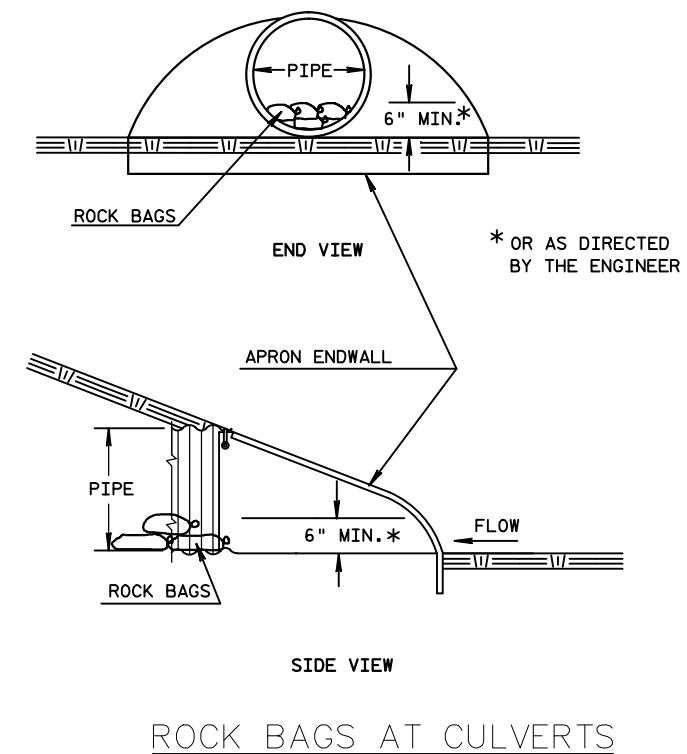


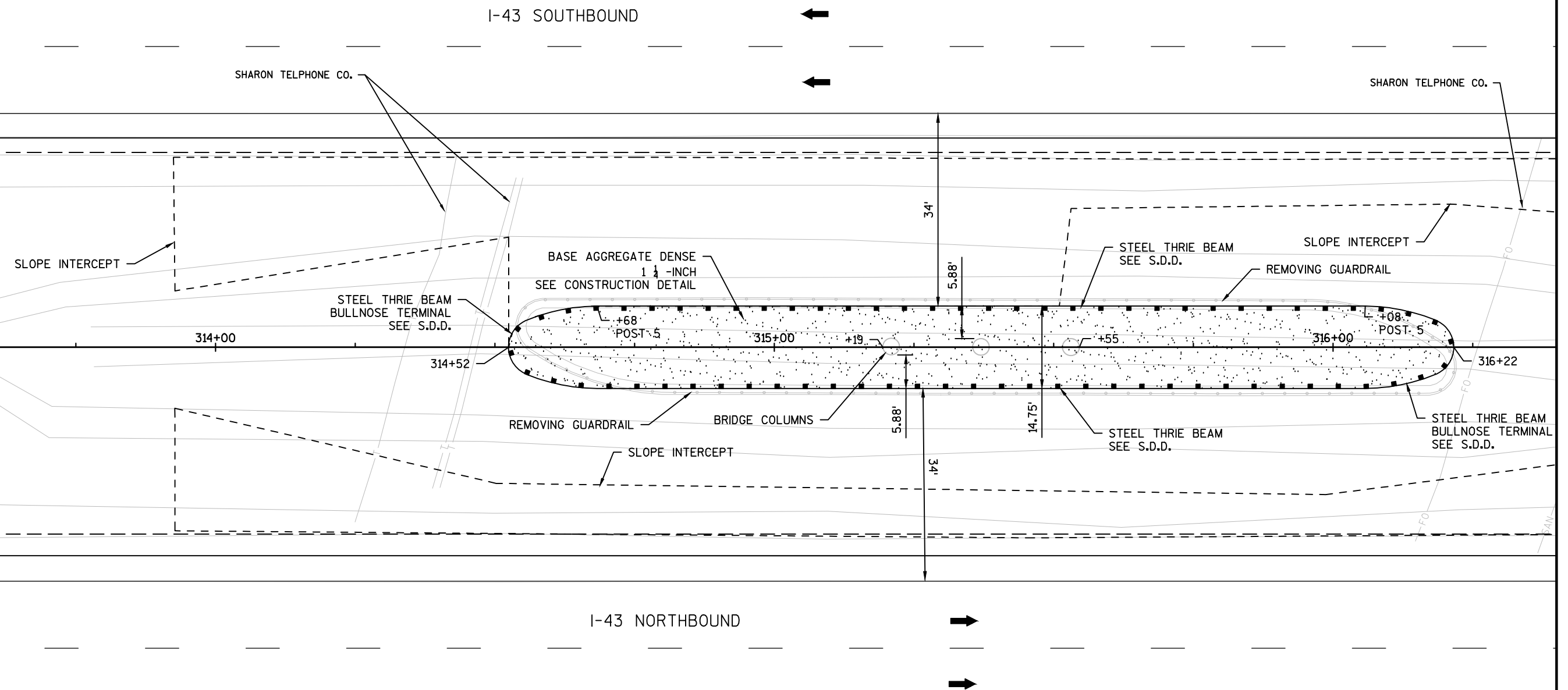
Dial 811 or (800) 242-8511  
www.DiggersHotline.com





NOTES:  
 -EXCAVATION FOR BASE AGGREGATE DENSE IS PAID UNDER THE BARRIER SYSTEM GRADING SHAPING FINISHING ITEM  
 -GEOTEXTILE FABRIC TYPE R AND BASE AGGREGATE DENSE 1  $\frac{1}{4}$  - INCH ARE PAID UNDER THE CORRESPONDING BID ITEM





## NOTES:

GUARDRAIL MEASUREMENTS ARE TO FACE OF RAIL UNLESS OTHERWISE NOTED.  
COORDINATES ON THIS SHEET ARE REFERENCED TO THE WISCONSIN COORDINATE  
SYSTEM (WSCS), WALWORTH COUNTY.

PROJECT NO:1090-37-70

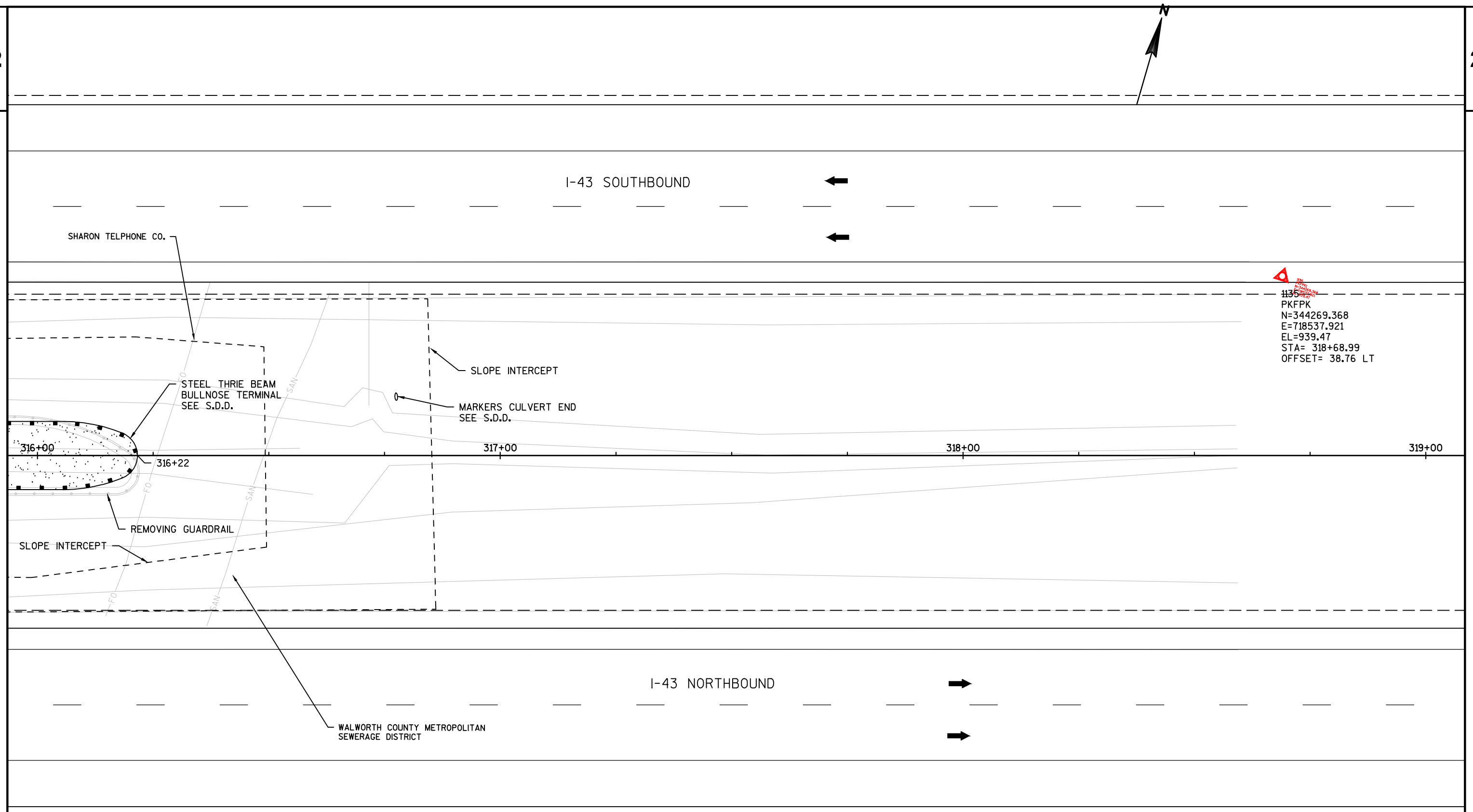
HWY:IH-43

COUNTY:WALWORTH / WAUKESHA

PLAN DETAIL - WISCONSIN STREET OVER IH-43 (B-64-132)

SHEET

E



## NOTES:

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SYSTEM (WSCS), WALWORTH COUNTY.

PROJECT NO:1090-37-70

HWY:IH-43

COUNTY:WALWORTH / WAUKESHA

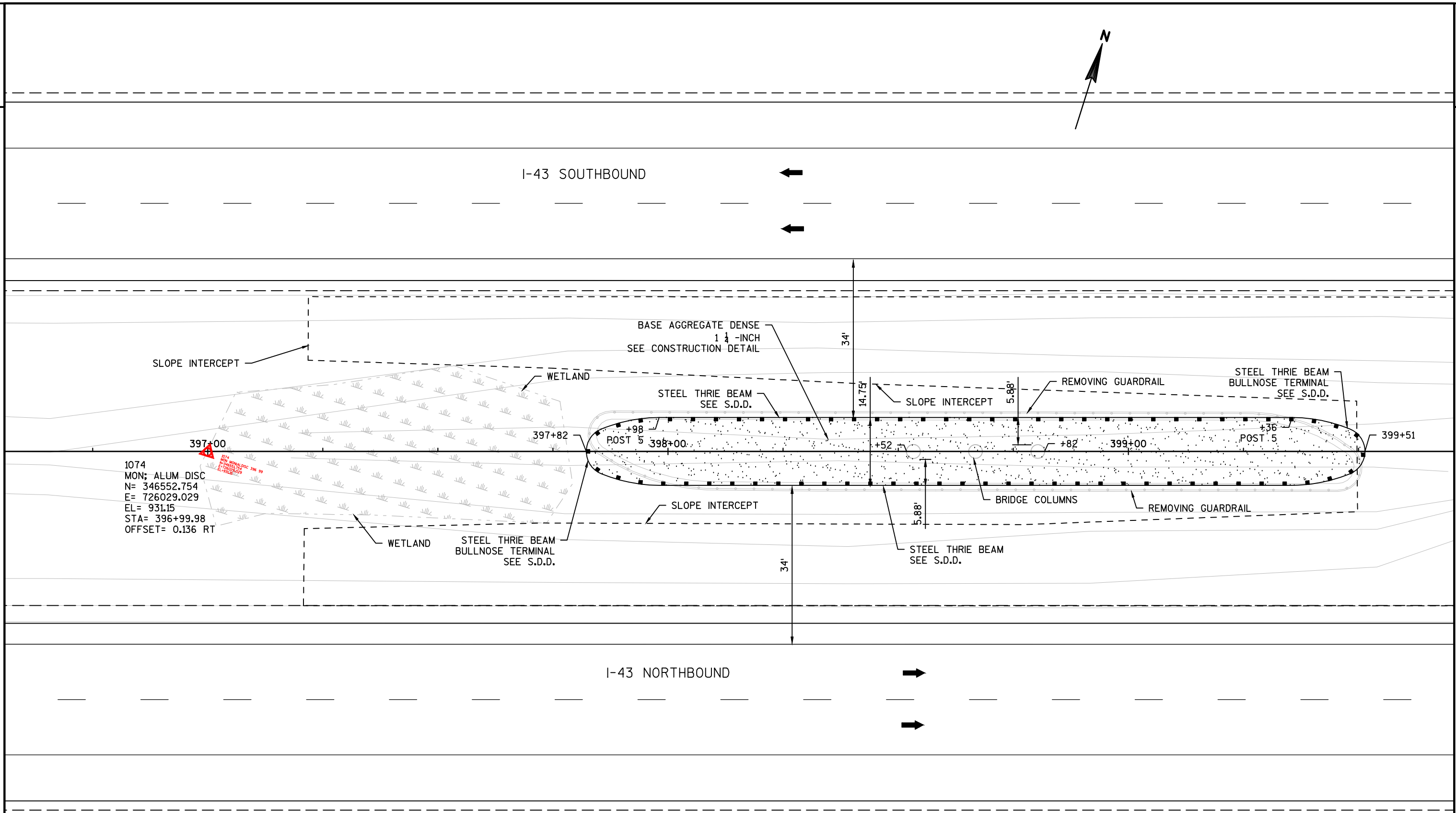
PLAN DETAIL - WISCONSIN STREET OVER IH-43 (B-64-132)

SHEET

E

# 2

2 |



NOTES:  
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SYSTEM (WSCS), WALWORTH COUNTY.

PROJECT NO:1090-37-70	HWY:IH-43	COUNTY:WALWORTH / WAUKESHA	PLAN DETAIL - LAWSON SCHOOL ROAD OVER IH-43 (B-64-128)	SHEET	<b>E</b>
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I-43 SOUTHBOUND



1143  
PKFPK  
N=346729.481  
E=726474.022  
EL=935.92  
STA= 401+77.65  
OFFSET=37.8' LT

PC: 401+96.01

WETLAND

STEEL THRIE BEAM  
BULLNOSE TERMINAL  
SEE S.D.D.

399+51

REMOVING GUARDRAIL

MARKERS CULVERT END  
SEE S.D.D.

WETLAND

SLOPE INTERCEPT

401+00

1093  
MON; ALUM DISC  
N=346669.766  
E=726409.098  
EL=930.51  
STA= 400+97.95  
OFFSET=0' RT

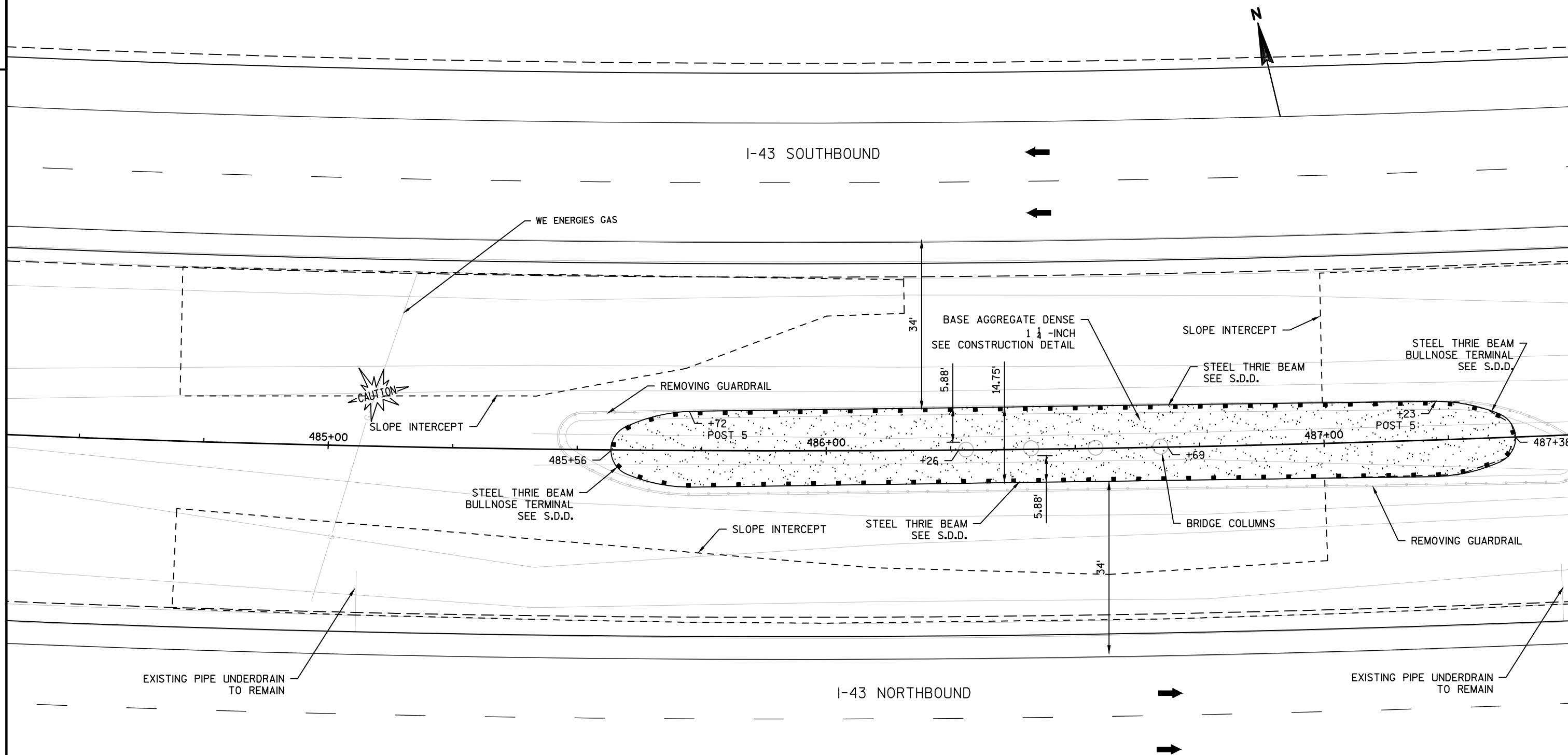
402+00

I-43 NORTHBOUND



1144  
PKFPK  
N=346655.049  
E=726491.328  
EL=936.44  
STA= 401+72.13  
OFFSET= 38.4' RT

NOTES:  
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SYSTEM (WSCS), WALWORTH COUNTY.



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SYSTEM (WSCS), WALWORTH COUNTY.

PROJECT NO:1090-37-70

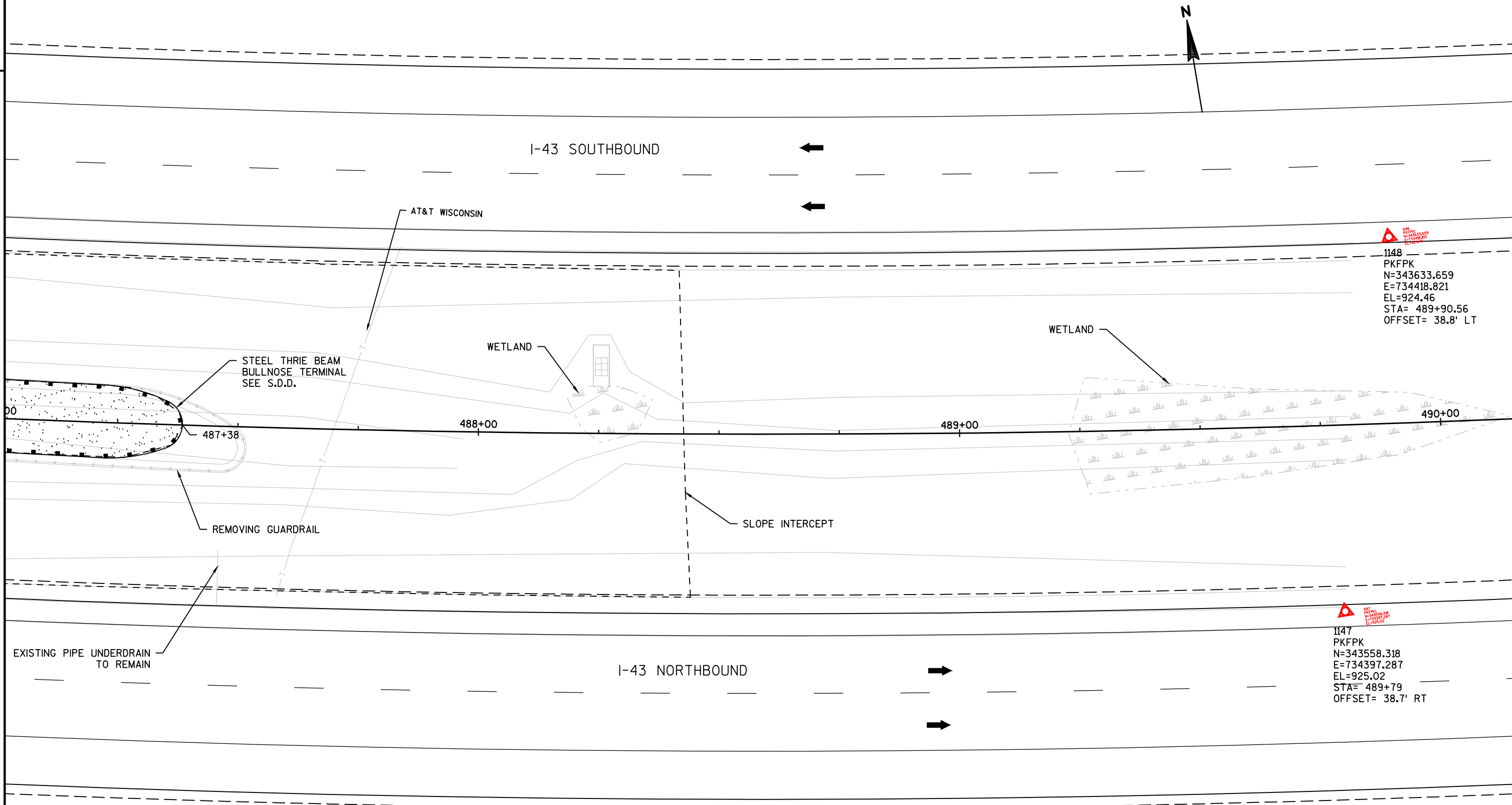
HWY:IH-43

COUNTY:WALWORTH / WAUKESHA

PLAN DETAIL - CTH O OVER IH-43 (B-64-121)

SHEET

E



## NOTES:

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SYSTEM (WSCS), WALWORTH COUNTY.

PROJECT NO:1090-37-70

HWY:IH-43

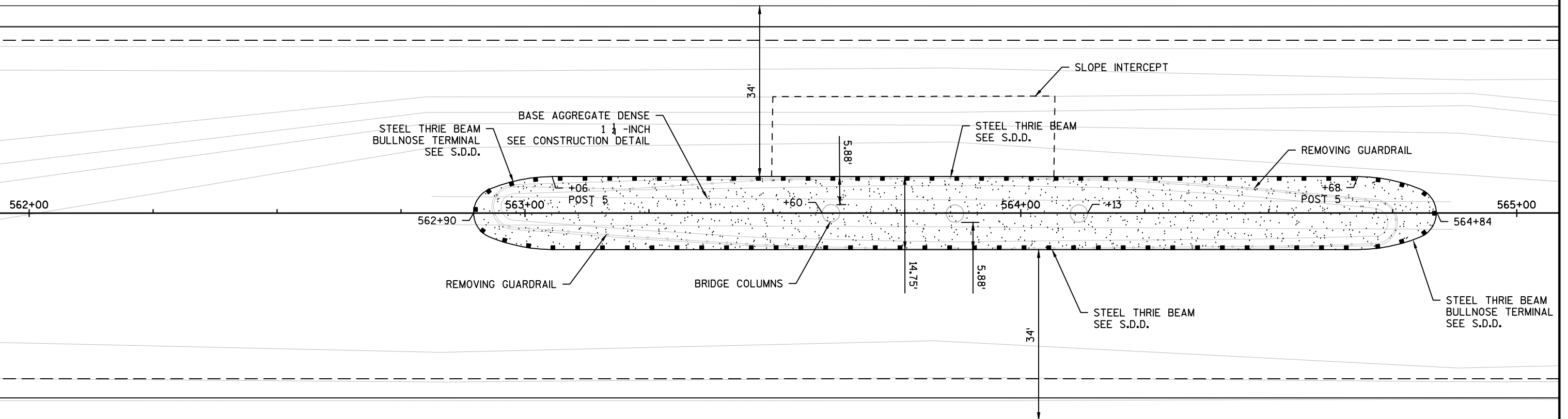
COUNTY:WALWORTH / WAUKESHA

PLAN DETAIL - CTH O OVER IH-43 (B-64-121)

SHEET

E

I-43 SOUTHBOUND



I-43 NORTHBOUND



## NOTES:

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SYSTEM (WSCS), WALWORTH COUNTY.

PROJECT NO:1090-37-70

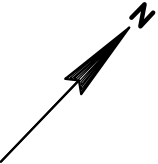
HWY:IH-43

COUNTY:WALWORTH / WAUKESHA

PLAN DETAIL - BORG ROAD OVER IH-43 (B-64-120)

SHEET

E



I-43 SOUTHBOUND



1035  
PKFPK  
N=347661.402  
E=740625.517  
EL=952.45  
STA= 567+24.38  
OFFSET= 38.3' LT

STEEL THRIE BEAM  
BULLNOSE TERMINAL  
SEE S.D.D.

565+00

564+84

REMOVING GUARDRAIL

566+00

567+00

I-43 NORTHBOUND



1156  
PKFPK  
N=347599.122  
E=740671.656  
EL=954.89

STA= 567+14.18  
OFFSET= 38.5

NOTES:  
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COORDINATES ON THIS SHEET ARE REFERENCED TO THE WISCONSIN COORDINATE  
SYSTEM (WSCS), WALWORTH COUNTY.

I-43 SOUTHBOUND



833+00

834+00

STEEL THRIE BEAM  
BULLNOSE TERMINAL  
SEE S.D.D.

834+77

+93  
POST 5

835+00

+46

836+00

SLOPE INTERCEPT

STEEL THRIE BEAM  
SEE S.D.D.

REMOVING GUARDRAIL

34'

5.63'

BRIDGE COLUMNS

5.63'

14.75'

REMOVING GUARDRAIL

SLOPE INTERCEPT

STEEL THRIE BEAM  
SEE S.D.D.

BASE AGGREGATE DENSE  
1 1/4 -INCH  
SEE CONSTRUCTION DETAIL

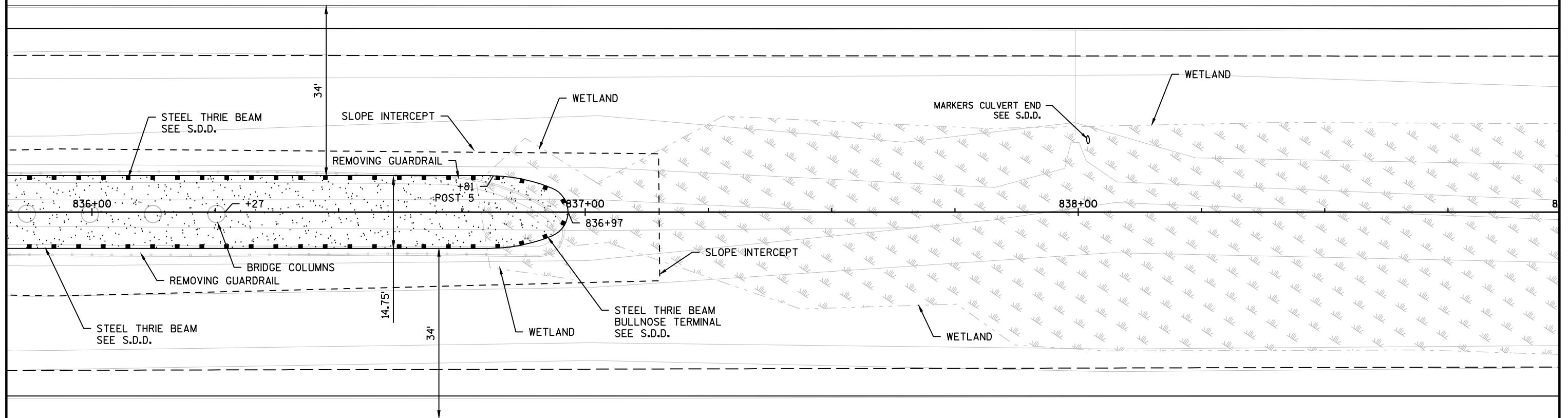
34'

I-43 NORTHBOUND



NOTES:  
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SYSTEM (WSCS), WALWORTH COUNTY.

I-43 SOUTHBOUND



I-43 NORTHBOUND



## NOTES:

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SYSTEM (WCS), WALWORTH COUNTY.

PROJECT NO:1090-37-70

HWY:IH-43

COUNTY:WALWORTH / WAUKESHA

PLAN DETAIL - STH 67 OVER IH-43 (B-64-109)

SHEET

E

I-43 SOUTHBOUND



CP2  
PKFPK  
N=102602.5718  
E=658758.4402  
EL=  
STA=92+95  
OFFSET=33.97' LT

00

93+00

94+00

95+00

WETLAND

SLOPE INTERCEPT

WETLAND

EXISTING FIELD INLET

WETLAND

BASE AGGREGATE  
DENSE 3/4-INCH

50' TAPER

CP1  
PKFPK  
N=102563.6928  
E=658815.4759  
EL=  
STA=93+07.15  
OFFSET=33.98' RT

STA 93+68 26' RT  
MGS GUARDRAIL TERMINAL EAT  
SEE S.D.D.

EXISTING ASPHALT SHOULDER

5-1/2" ASPHALTIC SURFACE

MGS GUARDRAIL 3  
SEE S.D.D.

I-43 NORTHBOUND



NOTES:

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SYSTEM (WSCS), WAUKESHA COUNTY.

PROJECT NO:1090-37-70

HWY:IH-43

COUNTY:WALWORTH / WAUKESHA

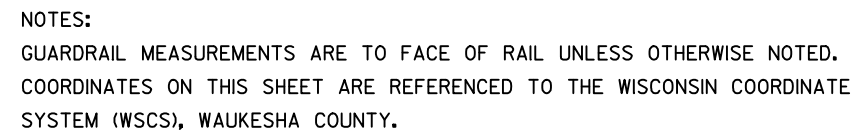
PLAN DETAIL - STH 83 OVER IH-43 (B-67-129)

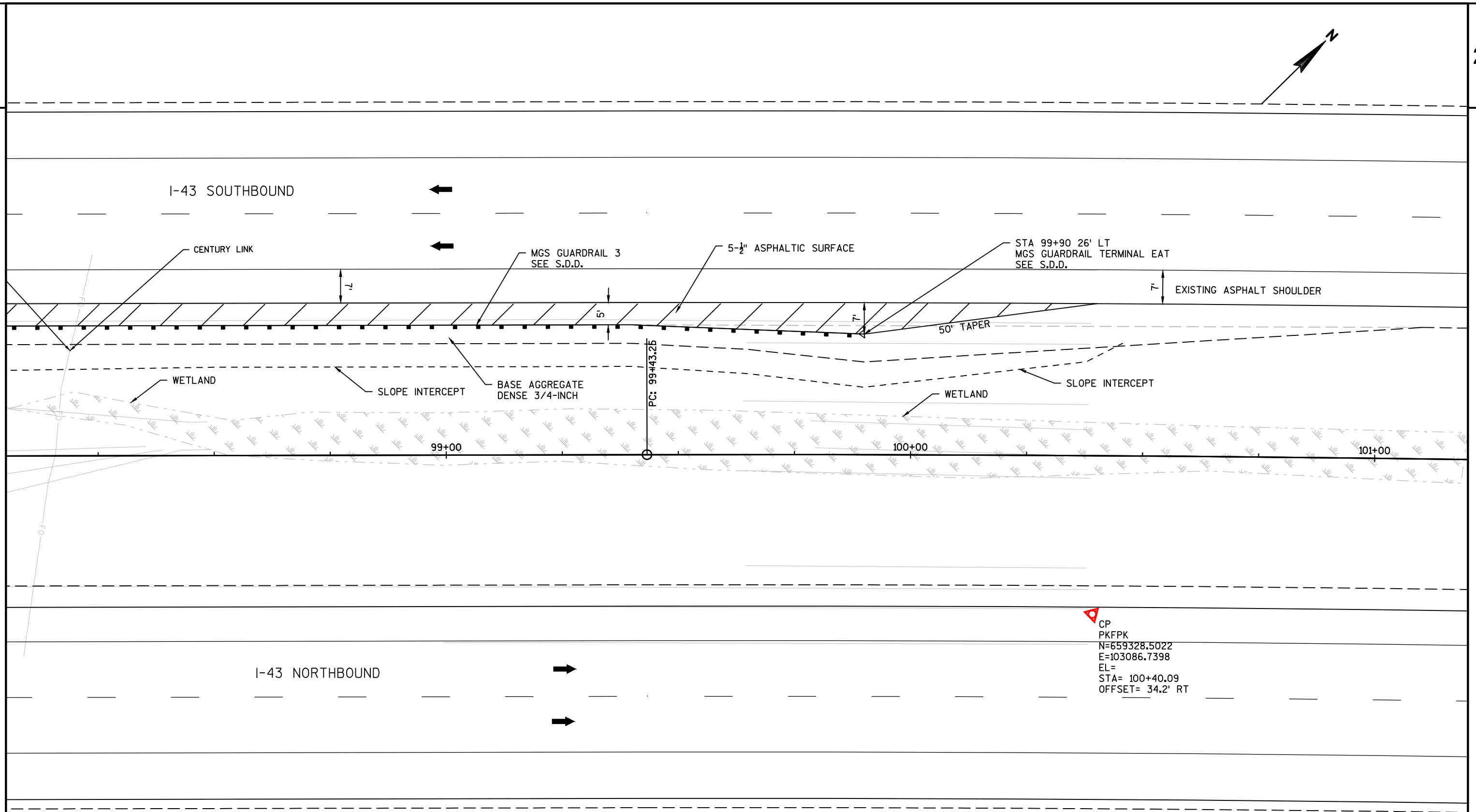
SHEET

E



# 2



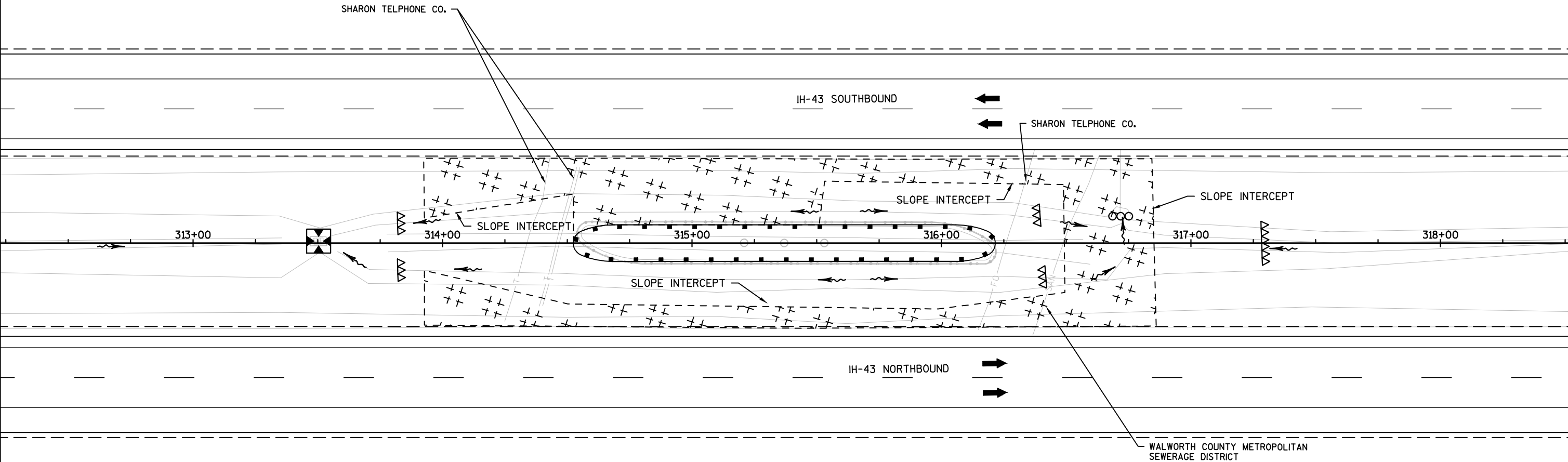


NOTES:  
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SYSTEM (WSCS), WAUKESHA COUNTY.

PROJECT NO:1090-37-70	HWY:IH-43	COUNTY:WALWORTH / WAUKESHA	PLAN DETAIL - STH 83 OVER IH-43 (B-67-129)	SHEET	E
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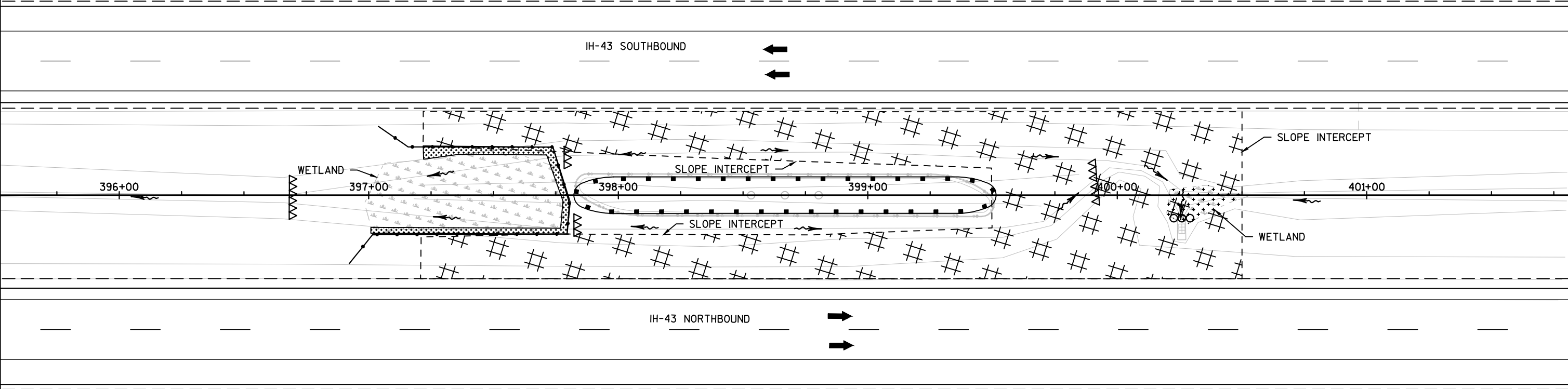
LEGEND

- ##### EROSION MAT URBAN CLASS I, TYPE B AND SEEDING MIXTURE \*30
- \*\*\*\*\* EROSION MAT URBAN CLASS I, TYPE B AND SEEDING MIXTURE \*60
- SILT FENCE
- - - SLOPE INTERCEPT
- ⊠ INLET PROTECTION, TYPE D
- ΔΔΔ TEMPORARY DITCH CHECK
- OOO ROCK BAGS
- ~> SURFACE WATER FLOW



LEGEND

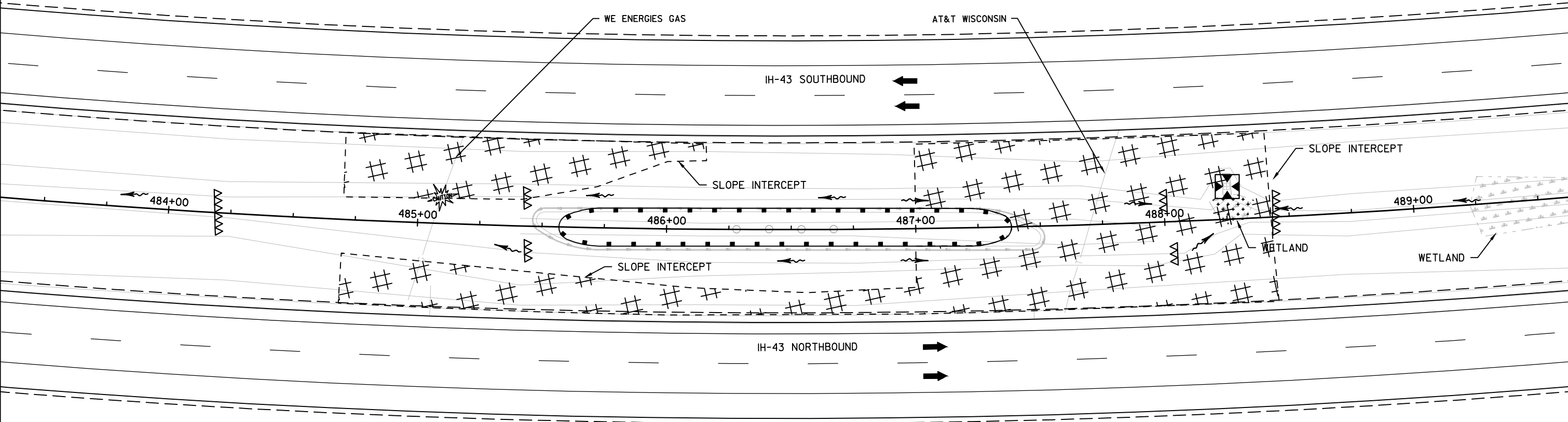
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- +++++ EROSION MAT URBAN CLASS I, TYPE B AND SEEDING MIXTURE #60
- SILT FENCE
- - - SLOPE INTERCEPT
- ⊠ INLET PROTECTION, TYPE D
- △△△ TEMPORARY DITCH CHECK
- ROCK BAGS
- ~> SURFACE WATER FLOW





LEGEND

- ##### EROSION MAT URBAN CLASS I, TYPE B AND SEEDING MIXTURE #30
- \*\*\*\*\* EROSION MAT URBAN CLASS I, TYPE B AND SEEDING MIXTURE #60
- SILT FENCE
- - - SLOPE INTERCEPT
- ⊠ INLET PROTECTION, TYPE D
- ΔΔΔ TEMPORARY DITCH CHECK
- ROCK BAGS
- ~> SURFACE WATER FLOW



- LEGEND
- #####

EROSION MAT URBAN CLASS I, TYPE B AND SEEDING MIXTURE #30
- \*\*\*\*\*

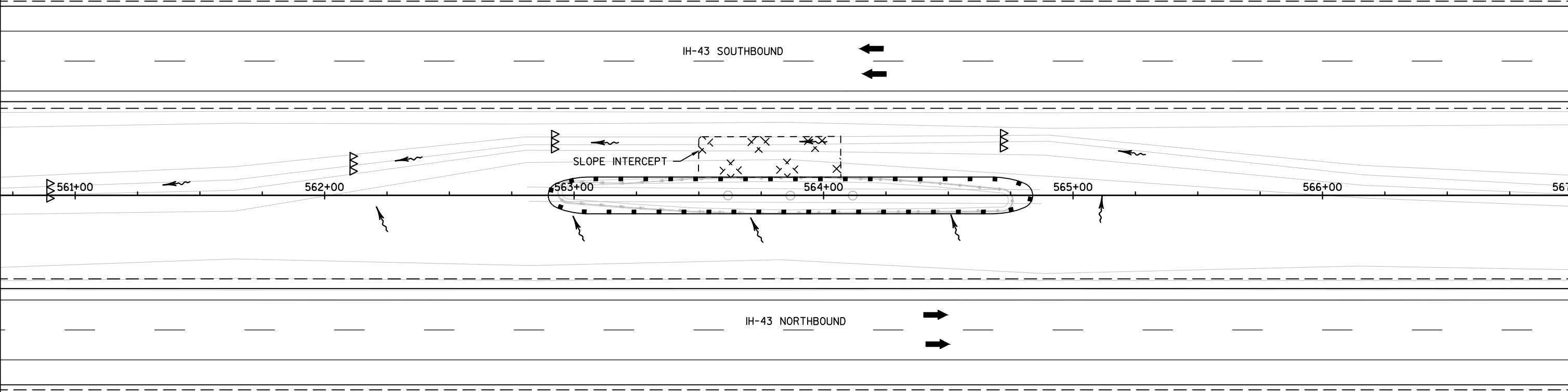
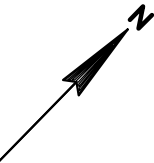
EROSION MAT URBAN CLASS I, TYPE B AND SEEDING MIXTURE #60
- SILT FENCE
- - - / - - -

SLOPE INTERCEPT
- ⊗

INLET PROTECTION, TYPE D
- ΔΔΔ

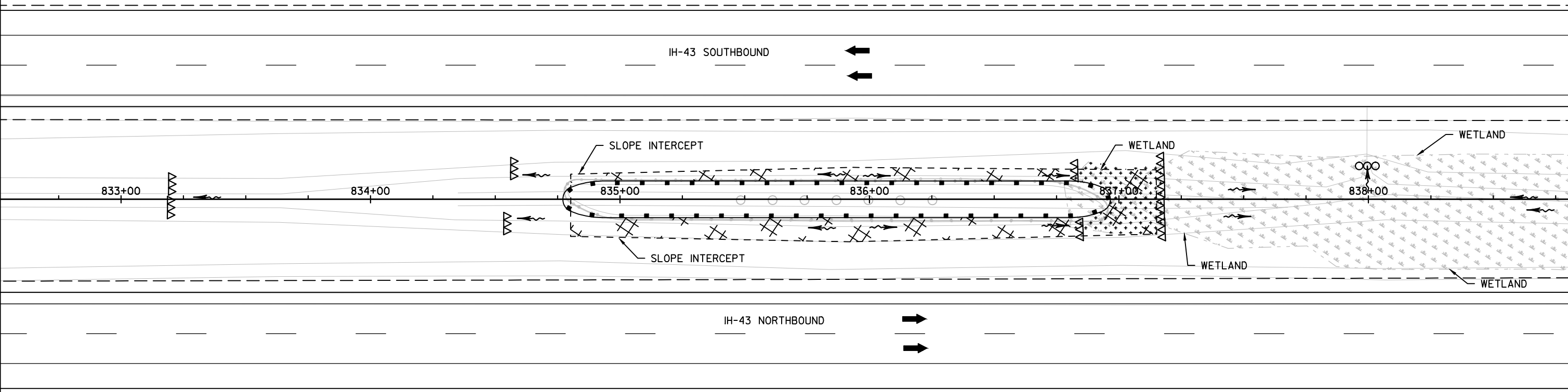
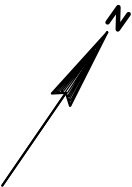
TEMPORARY DITCH CHECK
- ROCK BAGS
- ~>

SURFACE WATER FLOW



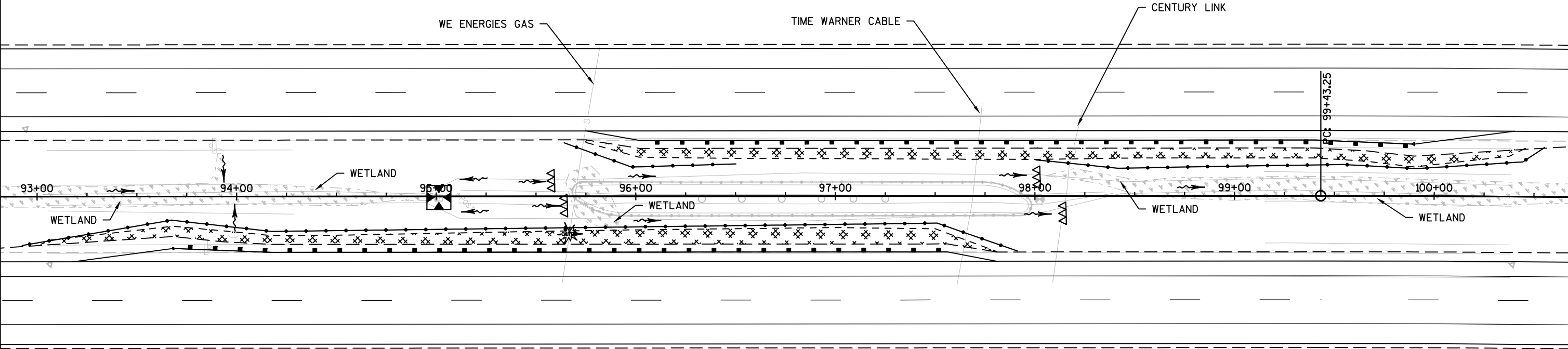
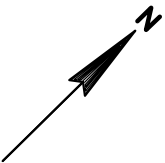
LEGEND

- ##### EROSION MAT URBAN CLASS I, TYPE B AND SEEDING MIXTURE \*30
- +++++ EROSION MAT URBAN CLASS I, TYPE B AND SEEDING MIXTURE \*60
- SILT FENCE
- - - SLOPE INTERCEPT
- ⊗ INLET PROTECTION, TYPE D
- △△△ TEMPORARY DITCH CHECK
- ROCK BAGS
- ~> SURFACE WATER FLOW



LEGEND

- ##### EROSION MAT URBAN CLASS I, TYPE B AND SEEDING MIXTURE \*30
- +++++ EROSION MAT URBAN CLASS I, TYPE B AND SEEDING MIXTURE \*60
- SILT FENCE
- - - SLOPE INTERCEPT
- ⊠ INLET PROTECTION, TYPE D
- △△△ TEMPORARY DITCH CHECK
- ROCK BAGS
- ~> SURFACE WATER FLOW





DATE 09JUN15		E S T I M A T E O F Q U A N T I T I E S			
LINE					1090-37-70
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	204.0165	Removing Guardrail	LF	2,435.000	2,435.000
0020	211.0400	Prepare Foundation for Asphaltic Shoulders	STA	10.000	10.000
0030	213.0100	Finishing Roadway (project) 01. 1090-37-70	EACH	1.000	1.000
0040	305.0110	Base Aggregate Dense 3/4-Inch	TON	80.000	80.000
0050	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	250.000	250.000
0060	465.0105	Asphaltic Surface	TON	145.000	145.000
0070	614.0010	Barrier System Grading Shaping Finishing	EACH	7.000	7.000
0080	614.0220	Steel Thrie Beam Bullnose Terminal	EACH	10.000	10.000
0090	614.0230	Steel Thrie Beam	LF	800.000	800.000
0100	614.2300	MGS Guardrail 3	LF	675.000	675.000
0110	614.2610	MGS Guardrail Terminal EAT	EACH	2.000	2.000
0120	614.2620	MGS Guardrail Terminal Type 2	EACH	2.000	2.000
0130	619.1000	Mobilization	EACH	1.000	1.000
0140	628.1504	Silt Fence	LF	1,085.000	1,085.000
0150	628.1520	Silt Fence Maintenance	LF	1,085.000	1,085.000
0160	628.1905	Mobilizations Erosion Control	EACH	6.000	6.000
0170	628.1910	Mobilizations Emergency Erosion Control	EACH	6.000	6.000
0180	628.2008	Erosion Mat Urban Class I Type B	SY	6,540.000	6,540.000
0190	628.7020	Inlet Protection Type D	EACH	3.000	3.000
0200	628.7504	Temporary Ditch Checks	LF	319.000	319.000
0210	628.7570	Rock Bags	EACH	24.000	24.000
0220	630.0160	Seeding Mixture No. 60	LB	2.750	2.750
0230	633.5200	Markers Culvert End	EACH	3.000	3.000
0240	638.2102	Moving Signs Type II	EACH	1.000	1.000
0250	643.0100	Traffic Control (project) 01. 1090-37-70	EACH	1.000	1.000
0260	643.0300	Traffic Control Drums	DAY	2,640.000	2,640.000
0270	643.0715	Traffic Control Warning Lights Type C	DAY	1,020.000	1,020.000
0280	643.0800	Traffic Control Arrow Boards	DAY	120.000	120.000
0290	643.0900	Traffic Control Signs	DAY	420.000	420.000
0300	643.1050	Traffic Control Signs PCMS	DAY	60.000	60.000
0310	645.0130	Geotextile Fabric Type R	SY	1,500.000	1,500.000
0320	ASP.1TOA	On-the-Job Training Apprentice at \$5.00/HR	HRS	150.000	150.000
0330	ASP.1TOG	On-the-Job Training Graduate at \$5.00/HR	HRS	150.000	150.000
0340	SPV.0035	Special 01. Backfill Slurry	CY	21.000	21.000

EROSION CONTROL											
		628.1504 SILT FENCE	628.1520 SILT FENCE MAINTENANCE	628.1905 MOBILIZATIONS EROSION CONTROL	628.1910 MOBILIZATIONS EMERGENCY EROSION	628.2008 EROSION MAT URBAN CLASS I TYPE B	628.7020 INLET PROTECTION TYPE D	628.7504 TEMPORARY DITCH CHECKS	628.7570 ROCK BAGS	630.0160 SEEDING MIXTURE NO. 60	
COUNTY	LOCATION	LF	LF	EACH	EACH	SY	EACH	LF	EACH	LB	REMARKS
WALWORTH											
	WISCONSIN ST.	--	--	1	1	1150	1	44	8	--	
	LAWSON SCHOOL RD.	325	325	1	1	1700	--	60	8	1.60	
	CTH O	--	--	1	1	1750	1	64	--	0.25	
	BORG RD.	--	--	1	1	110	--	18	--	--	
	STH 67	--	--	1	1	380	--	79	8	0.90	
WAUKESHA											
	STH 83	760	760	1	1	1450	1	54	--	--	
	TOTAL	1085	1085	6	6	6540	3	319	24	2.75	

<u>BEAM GUARD</u>									
		204.0165	614.0010	614.0220	614.0230	614.2300	614.2610	614.2620	SPV.0035.01
		REMOVING GUARDRAIL	BARRIER SYSTEM GRADING SHAPING FINISHING	STEEL THRIE BEAM BULLNOSE TERMINAL	STEEL THRIE BEAM	MGS GUARDRAIL 3	MGS GUARDRAIL TERMINAL EAT	MGS GUARDRAIL TERMINAL TYPE 2	BACKFILL SLURRY
COUNTY	LOCATION	LF	EACH	EACH	LF	LF	LF	LF	CY
WALWORTH									
	WISCONSIN ST.	350	1	2	125	--	--	--	3
	LAWSON SCHOOL RD.	350	1	2	125	--	--	--	3
	CTH O	425	1	2	150	--	--	--	3
	BORG RD.	380	1	2	175	--	--	--	4
	STH 67	450	1	2	225	--	--	--	5
WAUKESHA									
	STH 83	480	2	--	--	675	2	2	5
	TOTAL	2435	7	10	800	675	2	2	21

TRAFFIC CONTROL

		643.0100	643.0300	643.0715	643.0800	643.0900	643.1050
		TRAFFIC CONTROL (10903770)	TRAFFIC CONTROL DRUMS	TRAFFIC CONTROL WARNING LIGHTS	TRAFFIC CONTROL ARROW BOARDS	TRAFFIC CONTROL SIGNS	TRAFFIC CONTROL SIGNS PCMS
COUNTY	LOCATION	EACH	DAY	DAY	DAY	DAY	DAY
WALWORTH							
	WISCONSIN ST.	--	440	170	20	70	10
	LAWSON SCHOOL RD.	--	440	170	20	70	10
	CTH O	--	440	170	20	70	10
	BORG RD.	--	440	170	20	70	10
	STH 67	--	440	170	20	70	10
WAUKESHA							
	STH 83	--	440	170	20	70	10
Project 10903770		1	--	--	--	--	--
	TOTAL	1	2640	1020	120	420	60

614.0010  
BARRIER SYSTEM GRADING SHAPING FINISHING  
FOR INFORMATION ONLY

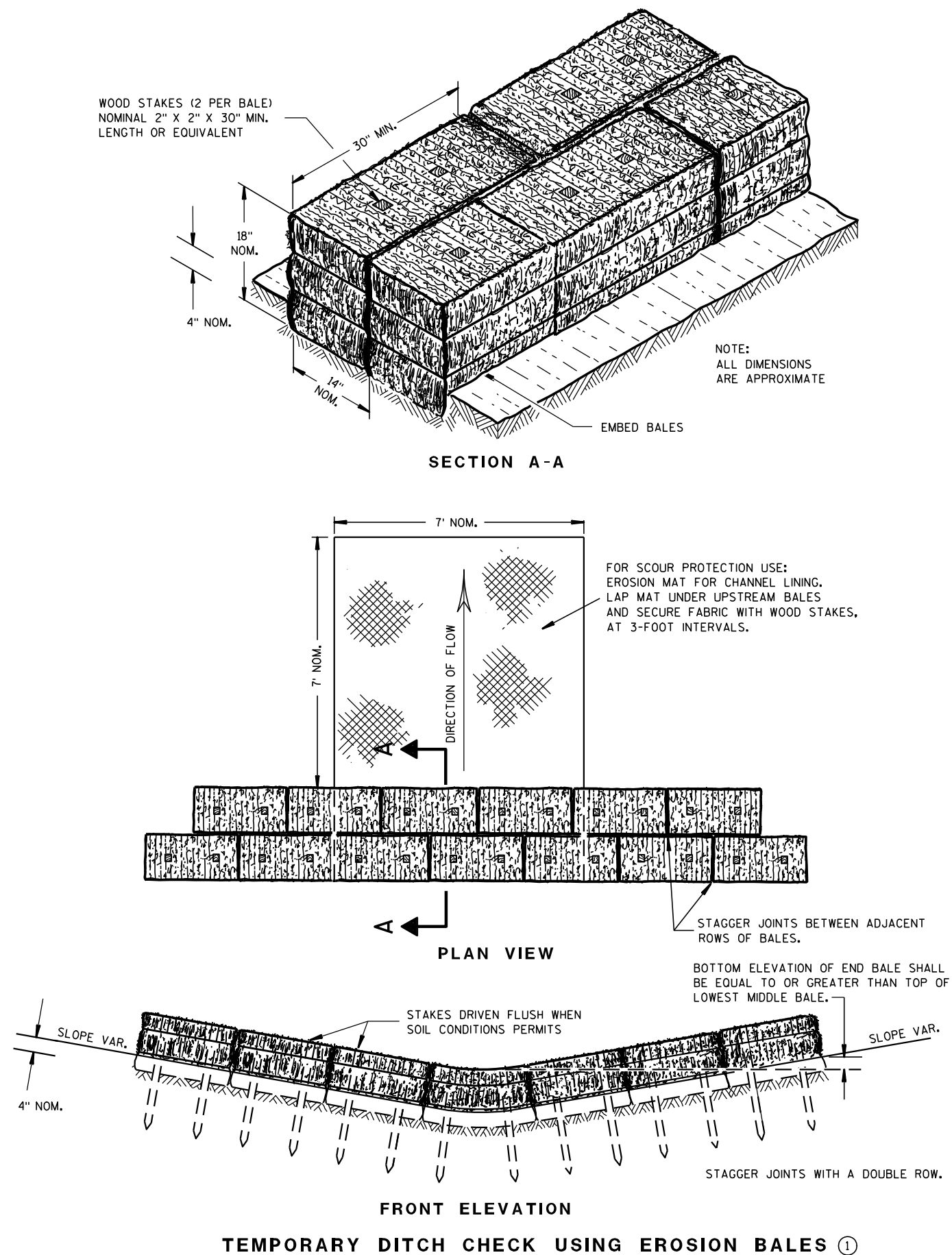
		FILL	TOPSOIL	SALVAGED TOPSOIL	SEEDING MIXTURE NO. 30
COUNTY	LOCATION	CY	SY	SY	LB
WALWORTH					
	WISCONSIN ST.	41	385	770	21
	LAWSON SCHOOL RD.	114	560	1125	16
	CTH O	111	580	1155	32
	BORG RD.	2	40	80	2
	STH 67	4	125	250	6
WAUKESHA					
	STH 83	115	485	970	26
	TOTAL	387	2175	4350	103

MISCELLANEOUS

		211.0400	213.0100	305.0110	305.0120	465.0105	619.1000	633.5200	634.0410	638.2102	645.0130
		PREPARE FOUNDATION FOR ASPHALTIC SHOULDERS	FINISHING ROADWAY (10903770)	BASE AGGREGATE DENSE 3/4-INCH	BASE AGGREGATE DENSE 1 1/4-INCH	ASPHALTIC SURFACE	MOBILIZATION	MARKERS CULVERT END	POSTS WOOD 4X4-INCH X 10-FT	MOVING SIGNS TYPE II	GEOTEXTILE FABRIC TYPE R
COUNTY	LOCATION	STA	Each	TON	TON	TON	EACH	EACH	EACH	EACH	SY
WALWORTH											
	WISCONSIN ST.	--	--	13	45	--	--	1	--	--	270
	LAWSON SCHOOL RD.	--	--	13	45	--	--	1	--	--	270
	CTH O	--	--	13	50	--	--	--	--	--	300
	BORG RD.	--	--	13	50	--	--	--	--	--	310
	STH 67	--	--	13	60	--	--	1	--	--	350
WAUKESHA											
	STH 83	10	--	13	--	145	--	--	0	0	--
Project 10903770			1	--	--		1	--		--	
	TOTAL	10	1	80	250	145	1	3	0	0	1500

Standard Detail Drawing List

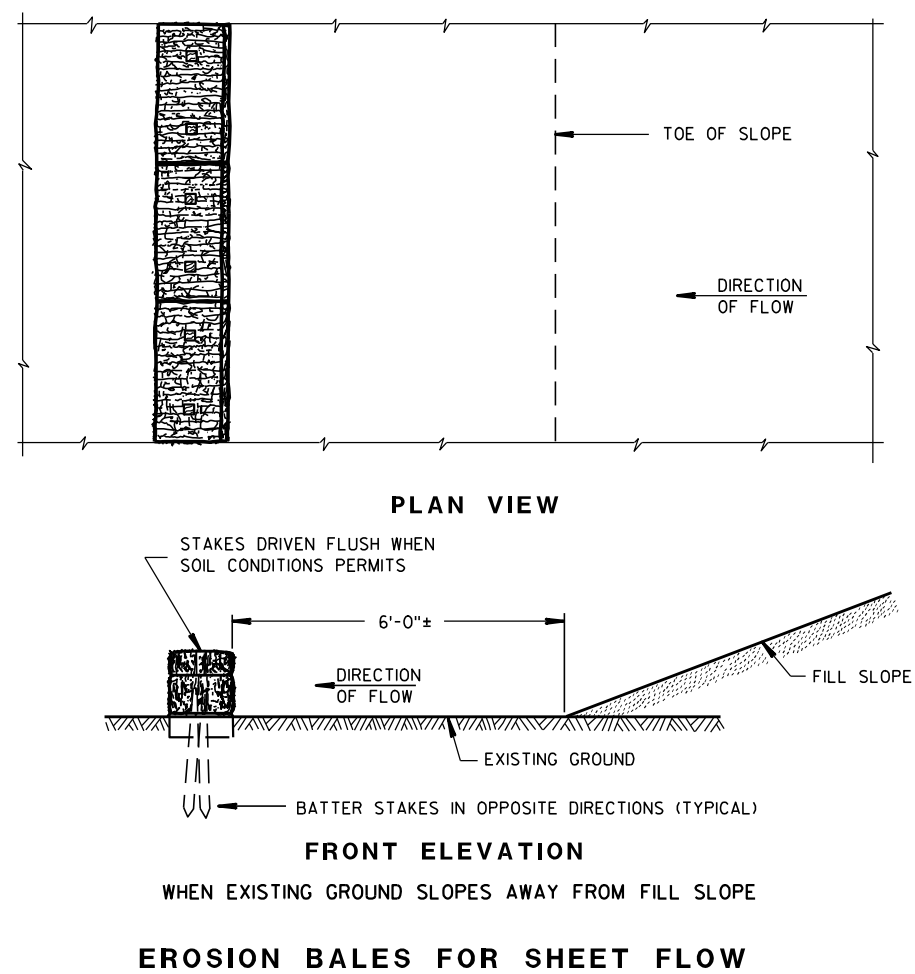
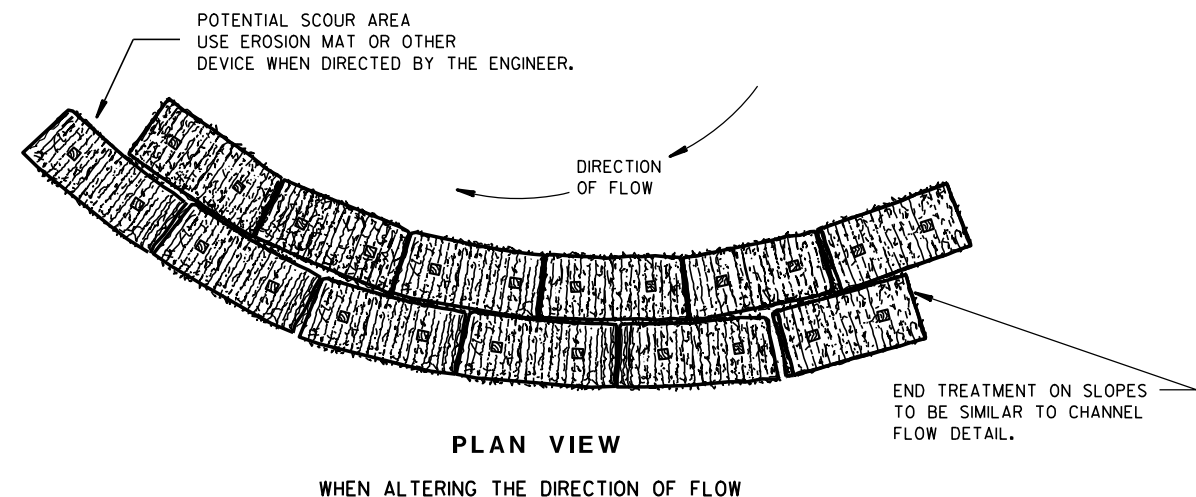
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
14B15-08A	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-08B	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-08C	STEEL PLATE BEAM GUARD, CLASS "A", INSTALLATION & ELEMENTS
14B18-06A	STEEL PLATE BEAM GUARD, CLASS "A", (AT BRIDGES, OBSTACLES AND SIDEROADS/DRI VEWAYS)
14B26-03A	STEEL THRI E BEAM BULLNOSE TERMINAL
14B26-03B	STEEL THRI E BEAM BULLNOSE TERMINAL
14B26-03C	STEEL THRI E BEAM BULLNOSE TERMINAL
14B26-03D	STEEL THRI E BEAM BULLNOSE TERMINAL
14B26-03E	STEEL THRI E BEAM BULLNOSE TERMINAL
14B42-03A	MIDWEST GUARDRAI L SYSTEM (MGS) GUARDRAI L
14B42-03B	MIDWEST GUARDRAI L SYSTEM (MGS) GUARDRAI L
14B42-03C	MIDWEST GUARDRAI L SYSTEM (MGS) GUARDRAI L
14B44-02A	MIDWEST GUARDRAI L SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAI L SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAI L SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B47-02A	MIDWEST GUARDRAI L SYSTEM (MGS) TYPE 2 TERMINAL
14B47-02B	MIDWEST GUARDRAI L SYSTEM (MGS) TYPE 2 TERMINAL
14B47-02C	MIDWEST GUARDRAI L SYSTEM (MGS) TYPE 2 TERMINAL
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15D12-05A	TRAFFIC CONTROL, LANE CLOSURE
15D27-02	TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED ROADWAY, SPEEDS GREATER THAN 40 MPH
15D38-01B	ATTACHMENT OF SIGNS TO POSTS



## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

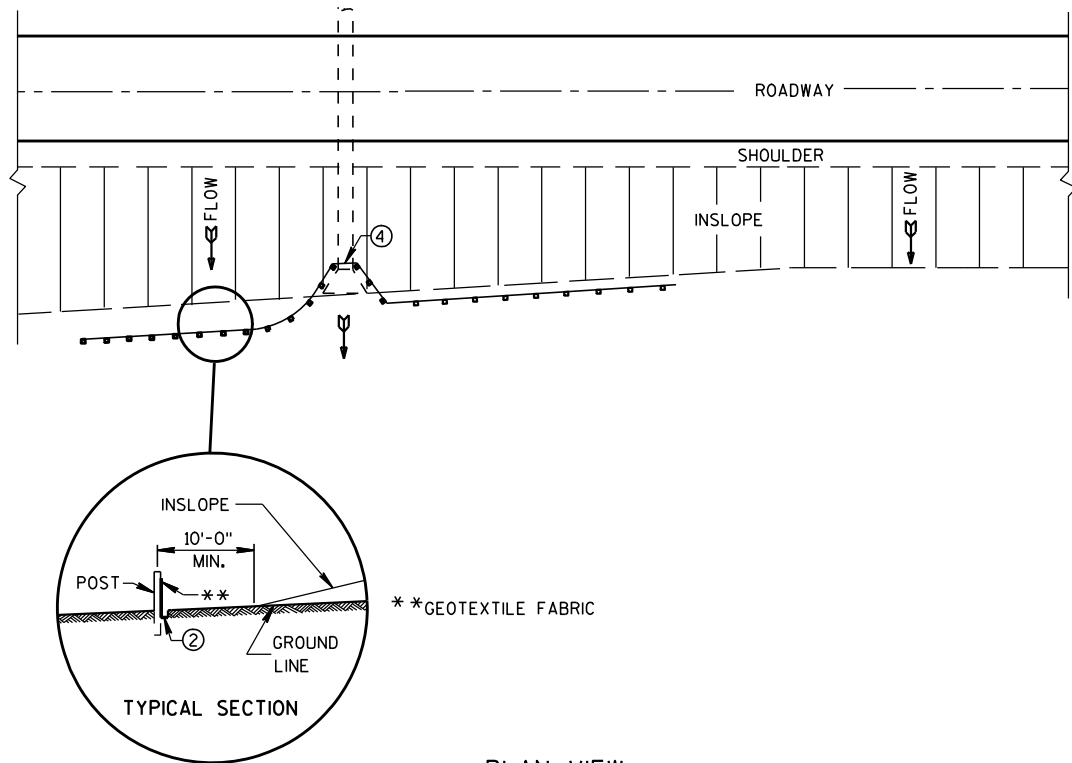
TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

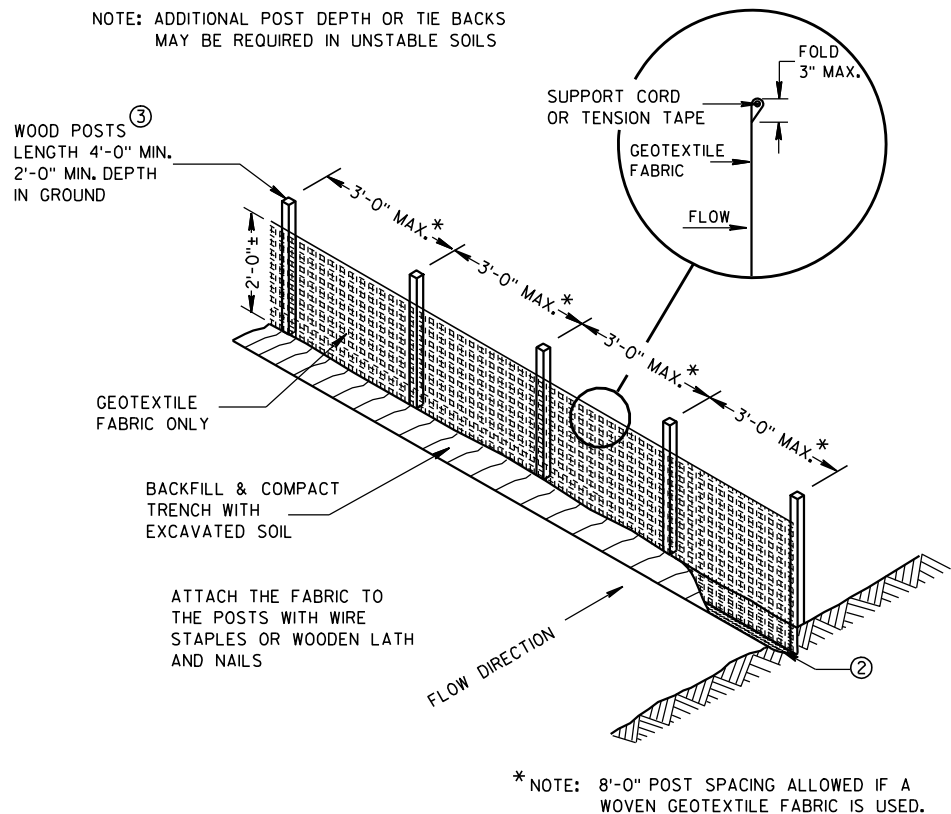
APPROVED

6/04/02  
DATE/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

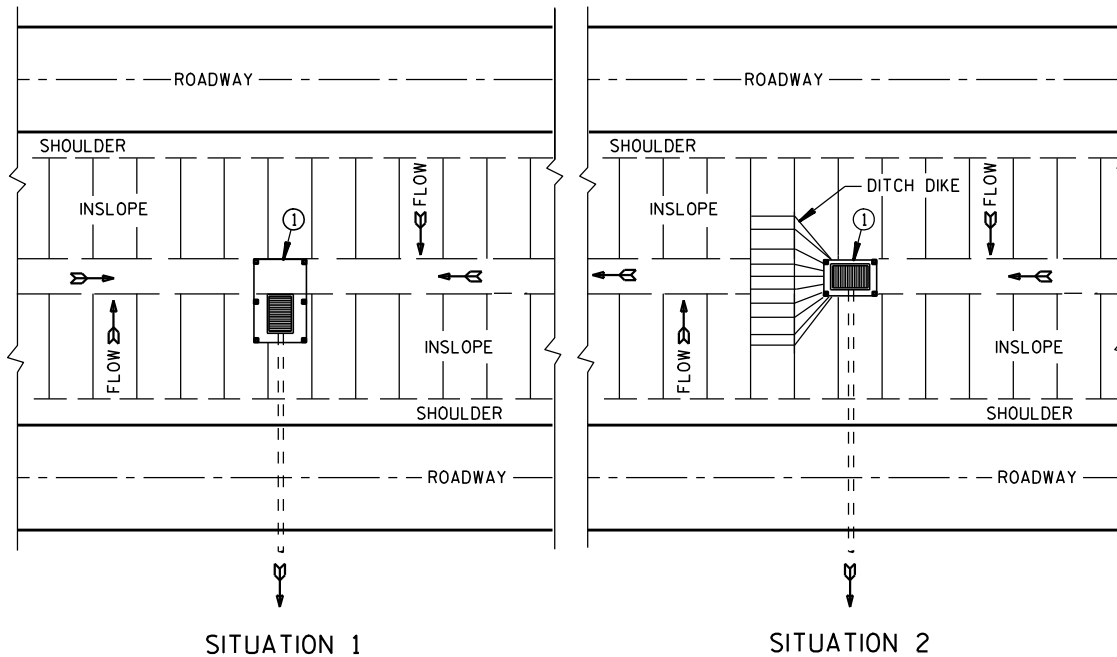
FHWA



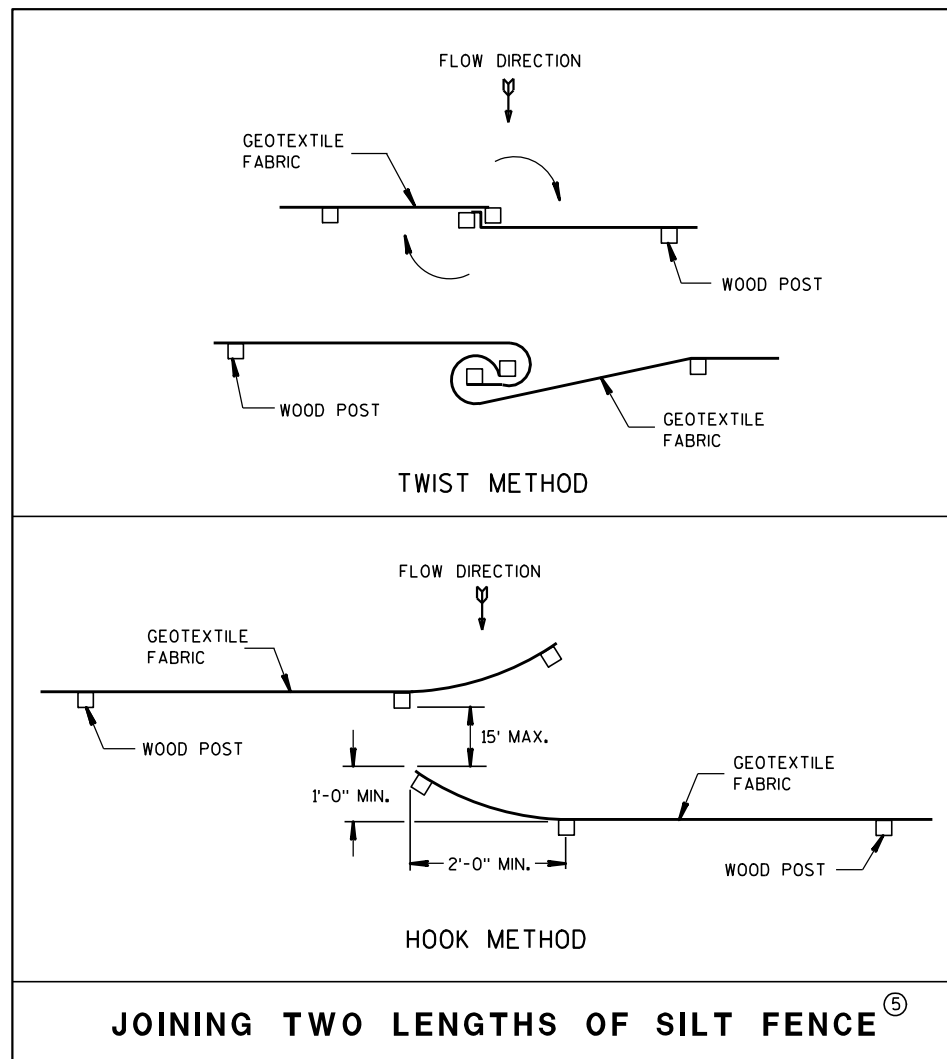
PLAN VIEW  
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW  
SILT FENCE AT MEDIAN SURFACE DRAINS

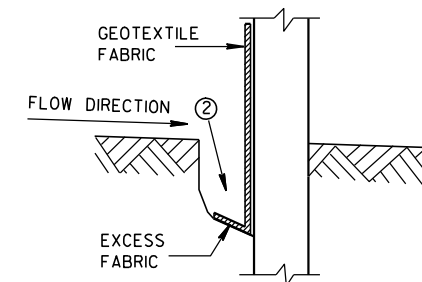


JOINING TWO LENGTHS OF SILT FENCE (5)

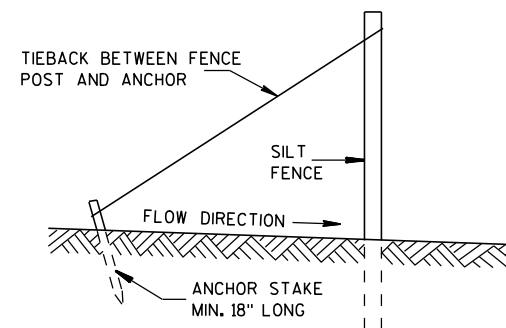
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

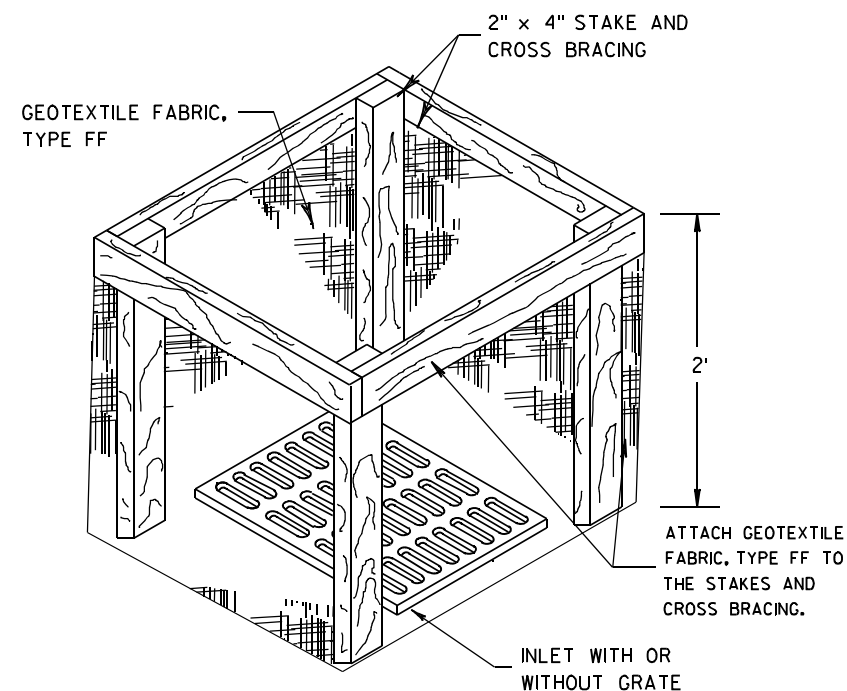
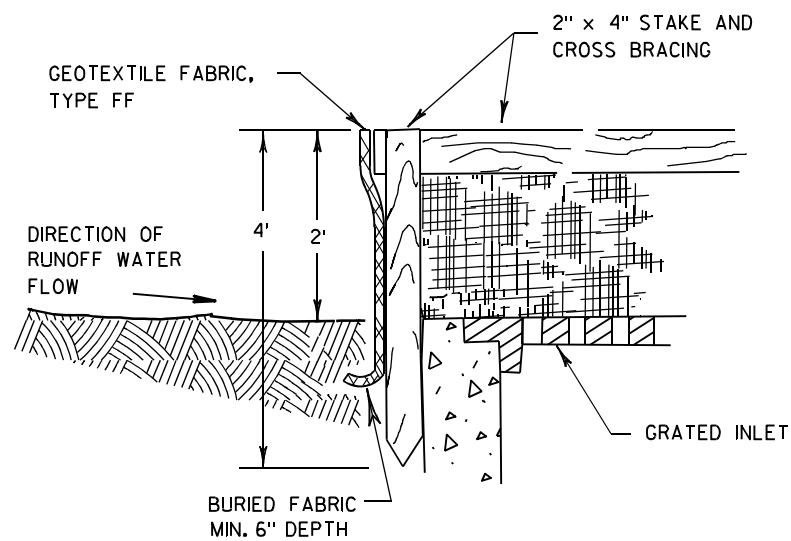


TRENCH DETAIL



SILT FENCE TIE BACK  
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



**INLET PROTECTION, TYPE A**

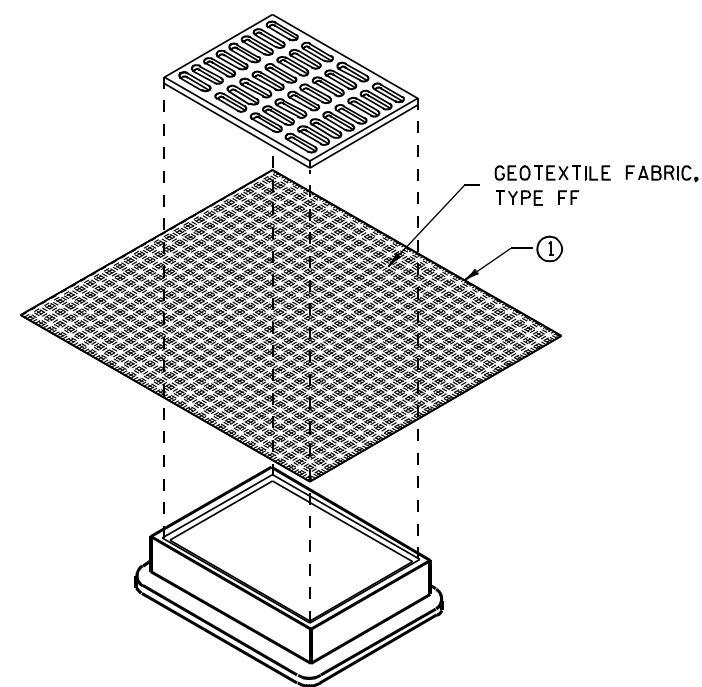
**GENERAL NOTES**

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

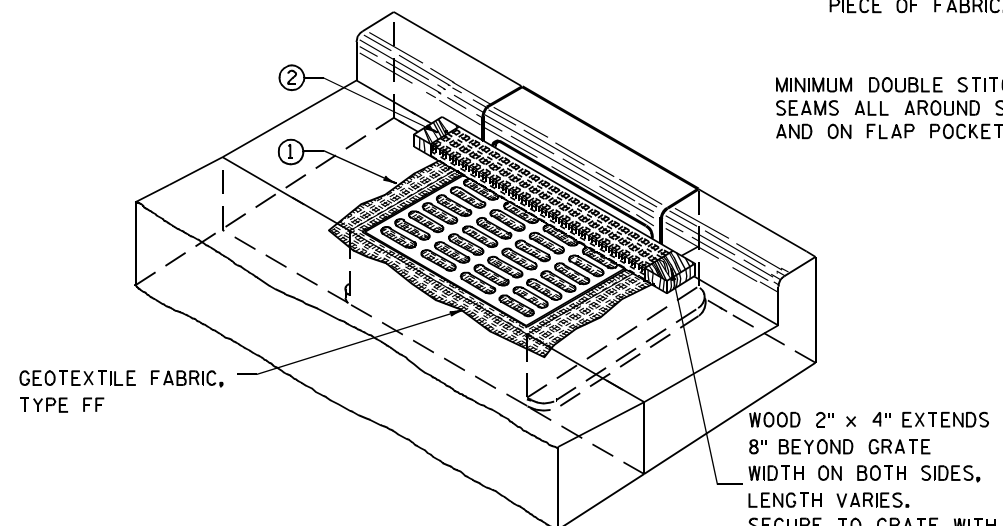
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B  
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



**INLET PROTECTION, TYPE C (WITH CURB BOX)**

**INSTALLATION NOTES**

**TYPE B & C**

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

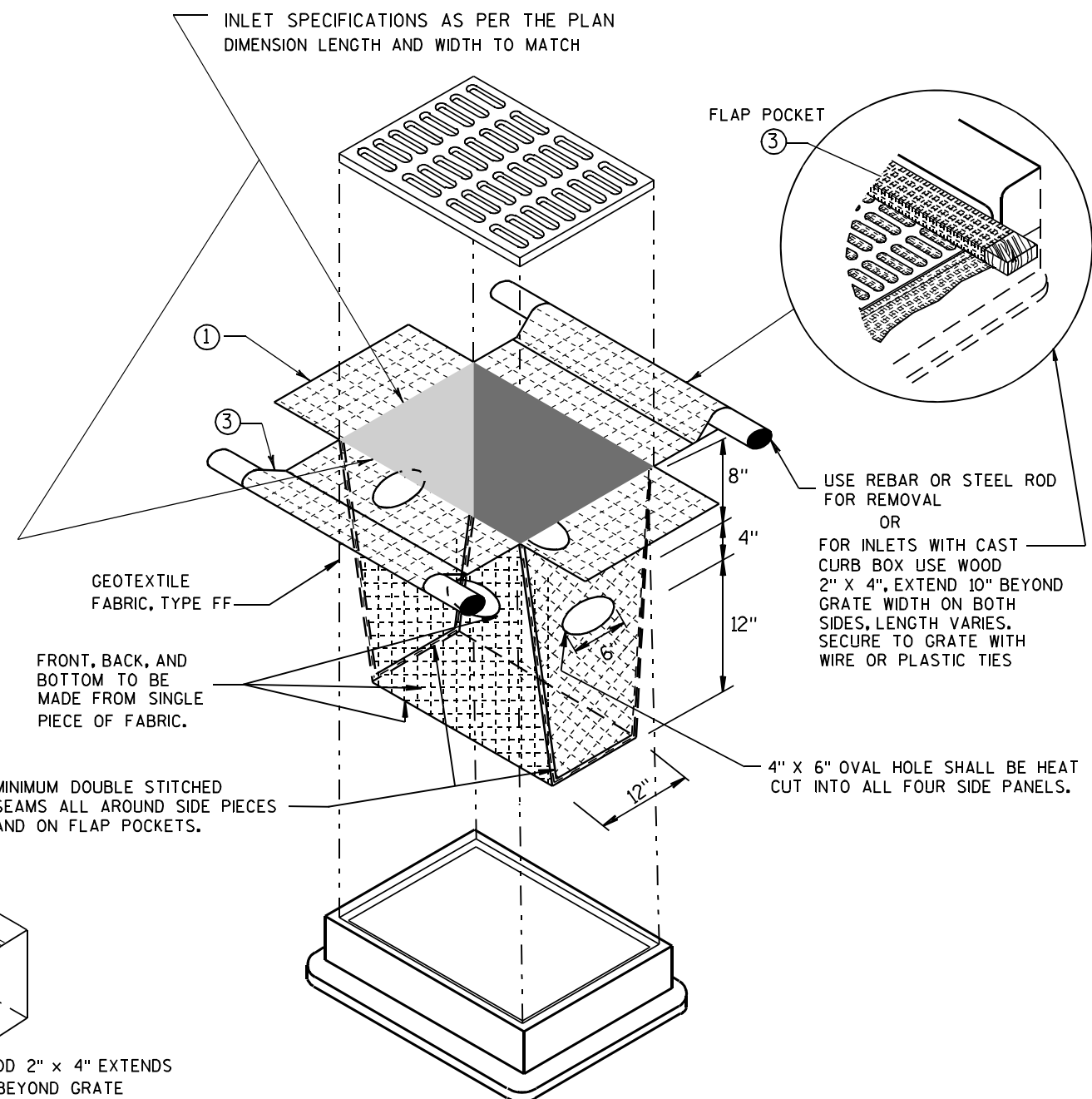
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

**TYPE D**

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLOWER THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



**INLET PROTECTION, TYPE D**

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

**INLET PROTECTION  
TYPE A, B, C, AND D**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

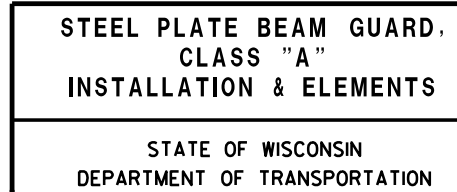
APPROVED  
10/16/02 /S/ Beth Cannestra  
DATE  
FHWA CHIEF ROADWAY DEVELOPMENT ENGINEER

## 6

S.D.D. 14 B 15-8a

- 6

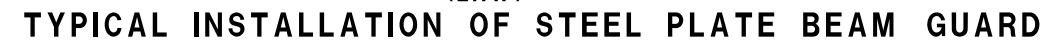
**S.D.D. 14 B 15-8a**



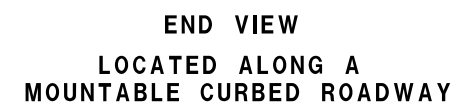
**PLAN VIEW**  
**STEEL POST, NOTCHED**  
**PLASTIC BLOCKOUT & BEAM**



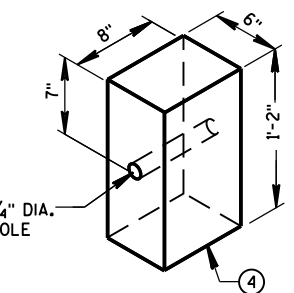
**PLAN VIEW**  
**WOOD POST, BLOCKOUT & BEAM**



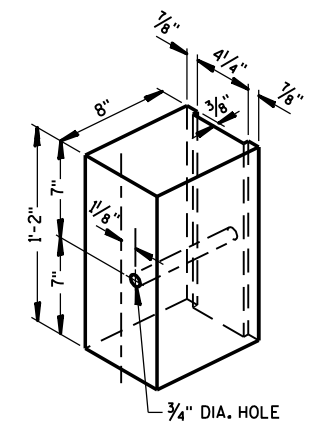
END VIEW  
LONGER POST AT HALF  
POST SPACING W BEAM  
(LHW)



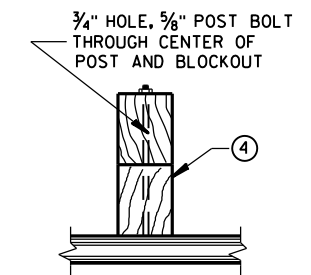
END VIEW  
LOCATED ALONG A  
MOUNTABLE CURBED ROADWAY



# WOOD OR PLASTIC BLOCKOUT FOR WOOD POSTS

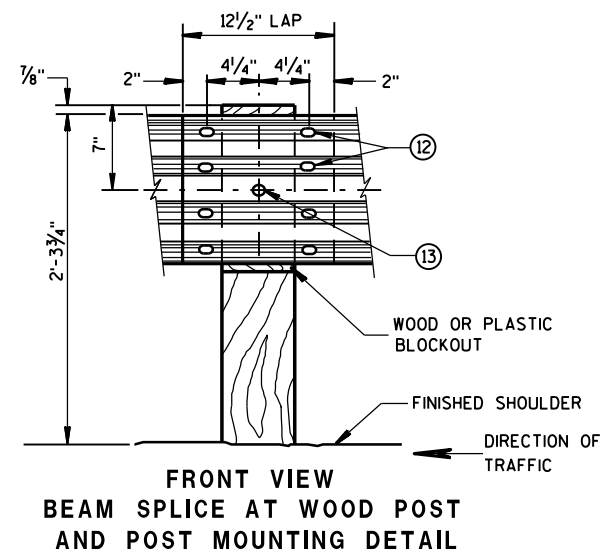
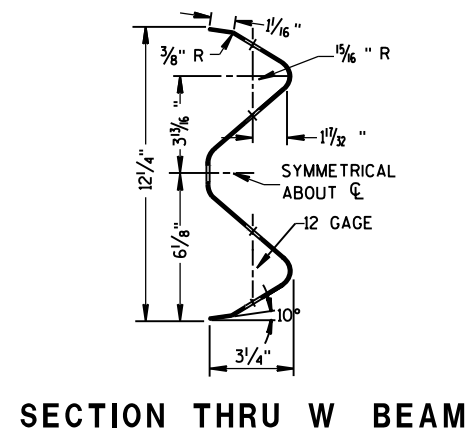
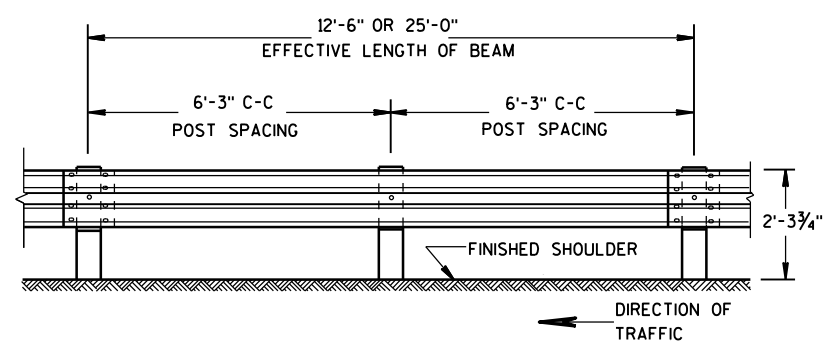


## TYPICAL NOTCHED PLASTIC BLOCKOUT FOR STEEL POSTS <sup>①</sup>

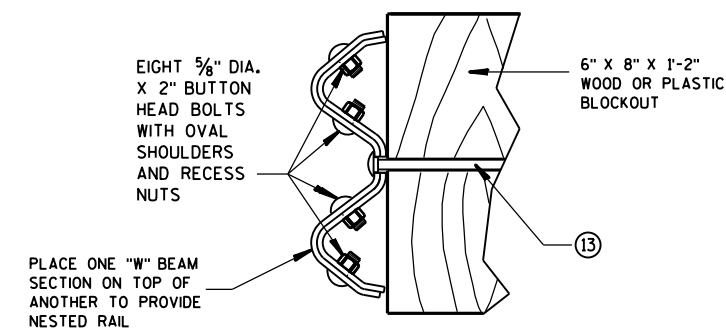
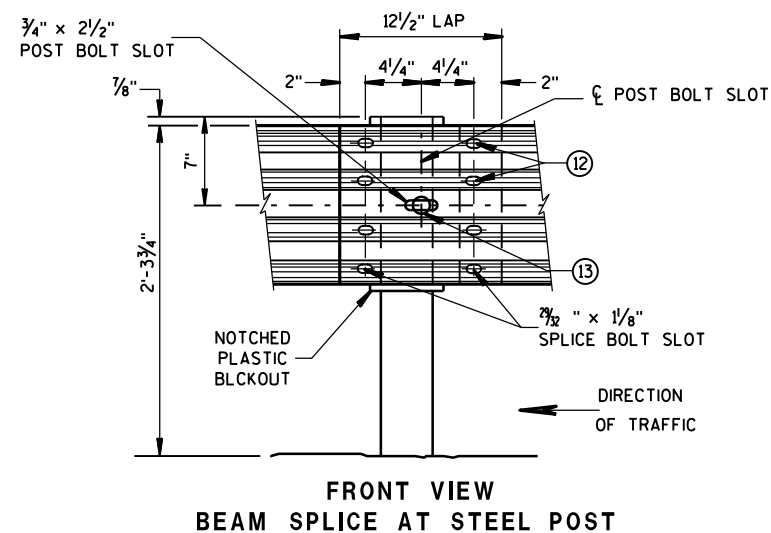
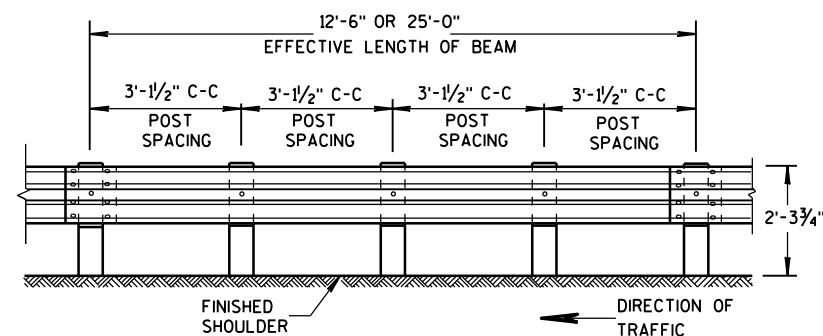


**PLAN VIEW**  
**WOOD POST, BLOCKOUT & BEAM**

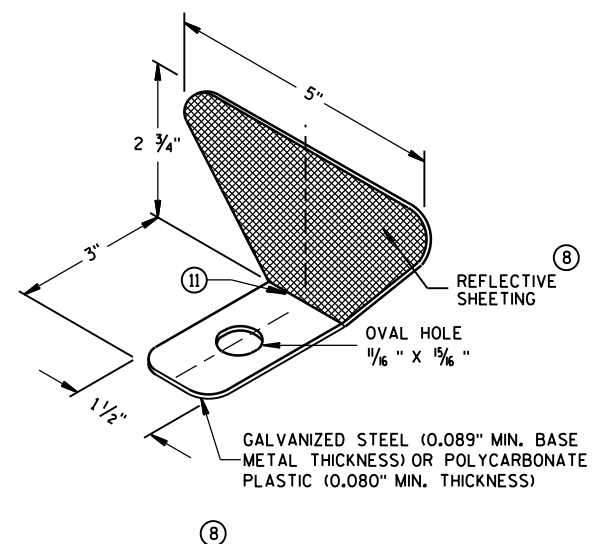
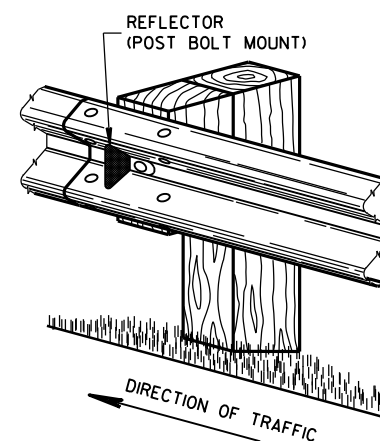




- ## GENERAL NOTES
- ⑧ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
  - ⑨ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
  - ⑩ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
  - ⑪ PROVIDE AN ANGLE OF BEND OF  $90^{\circ} \pm 1^{\circ}$  FOR TWO-SIDED REFLECTORS.
  - ⑫ 8 -  $\frac{5}{8}$ "  $\phi$  X 2" BUTTON HEAD BOLTS WITH OVAL SHOULDERS & RECESS NUTS.
  - ⑬  $\frac{5}{8}$ " DIA. BUTTON HEAD BOLT AND RECESS NUT WITH  $\frac{5}{8}$ " DIA. F844 FLAT WASHER UNDER NUT.

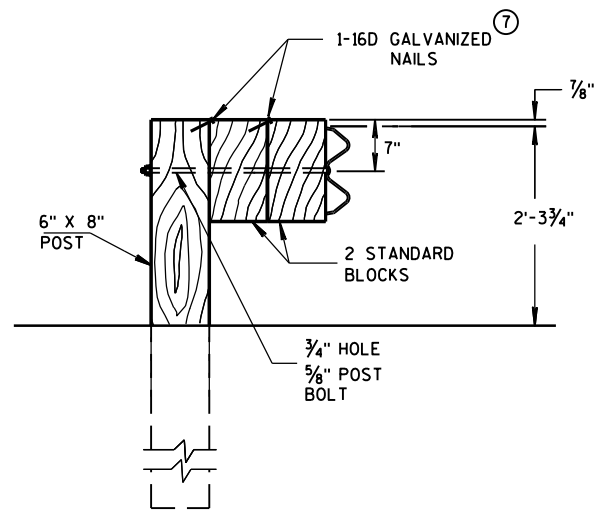


	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	1 1	3
TWO WAY TRAFFIC	< 200' > 200'	25' C-C 50' C-C	1 1 <sup>(10)</sup>	6
TWO WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	2 2 <sup>(11)</sup>	3



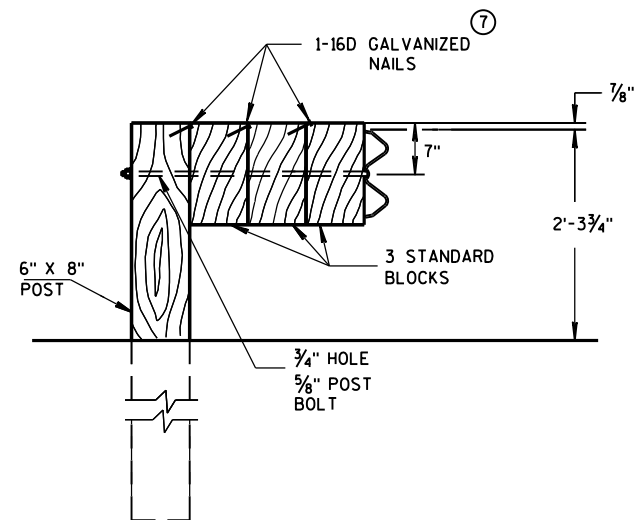
## STEEL PLATE BEAM GUARD, CLASS "A", INSTALLATION & ELEMENTS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



#### DETAIL FOR DOUBLE BLOCKS

THE NUMBER OF DOUBLE BLOCK POSTS  
WITHIN A BARRIER RUN IS UNLIMITED

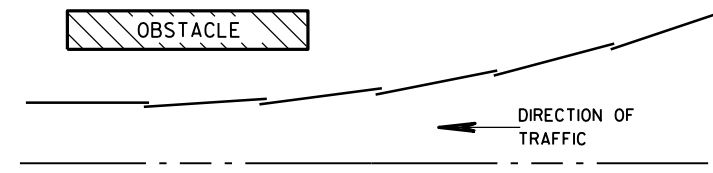


#### DETAIL FOR TRIPLE BLOCKS

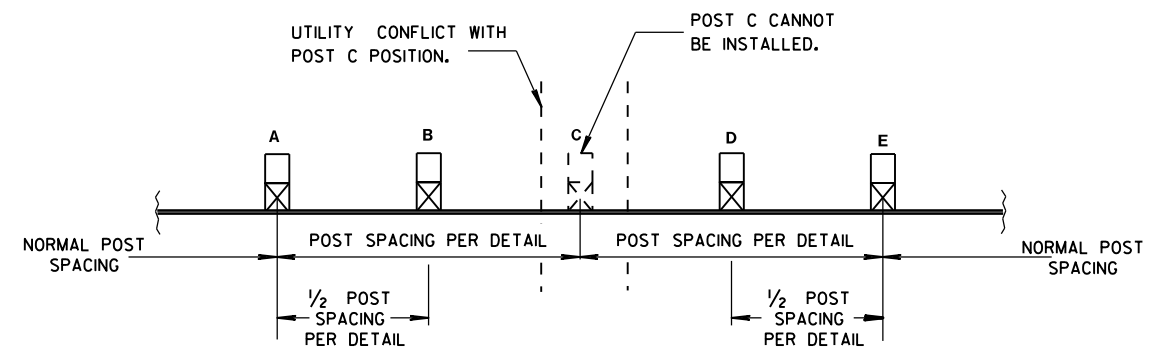
TRIPLE BLOCK DETAIL IS LIMITED TO ONE  
LOCATION WITHIN A BEAM GUARD RUN.

NOTES: USE DOUBLE OR TRIPLE BLOCKS WHEN UNDERGROUND OBSTACLES  
PREVENT THE POST FROM BEING INSTALLED.

DO NOT USE EXTRA BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND  
SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION  
DISTANCE OF THE BARRIER.



#### PLAN VIEW BEAM LAPPING DETAIL



#### POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION

STEEL PLATE BEAM GUARD,  
CLASS "A",  
INSTALLATION & ELEMENTS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

June 2014

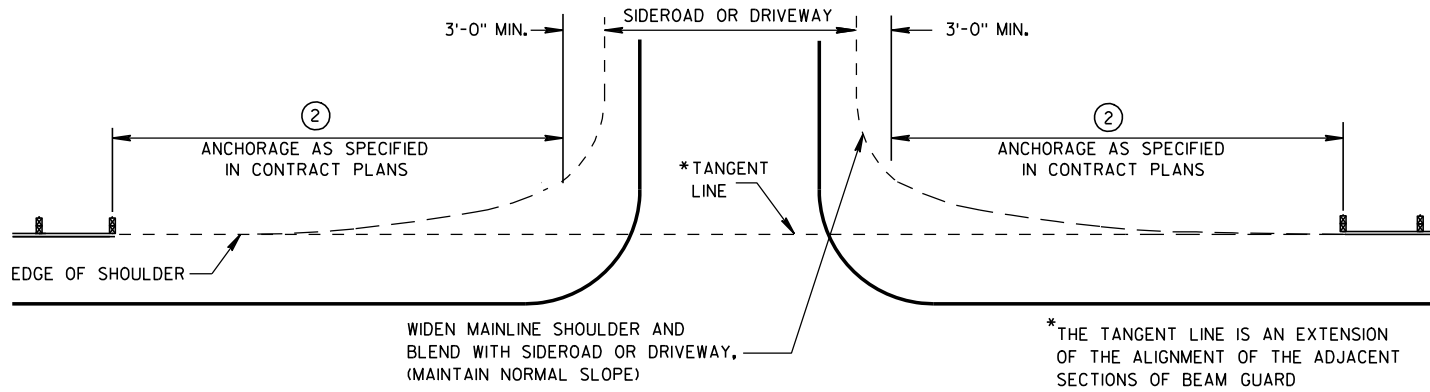
DATE

FHWA

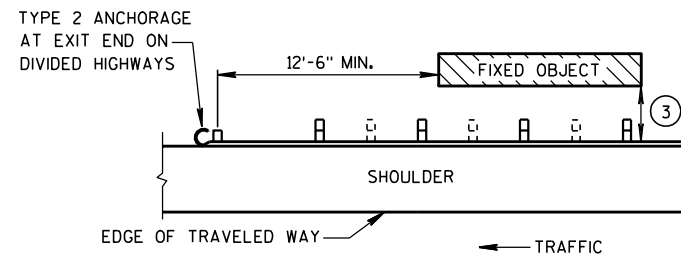
/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

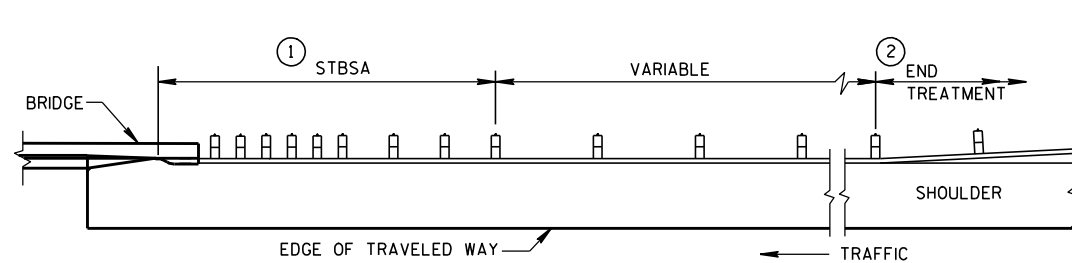
ENGINEER



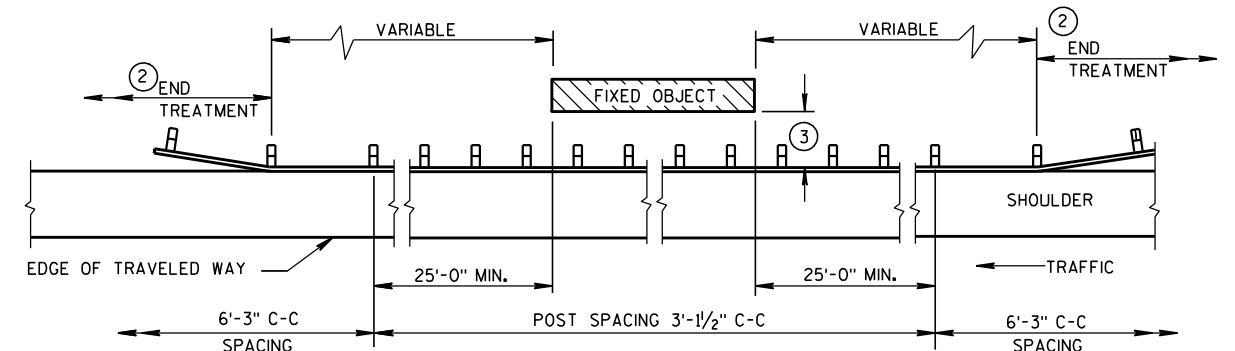
### BEAM GUARD AT SIDEROADS OR DRIVEWAYS



### BEAM GUARD AT OBSTACLES EXIT END - ONE WAY TRAFFIC



### BEAM GUARD AT FULL WIDTH BRIDGES

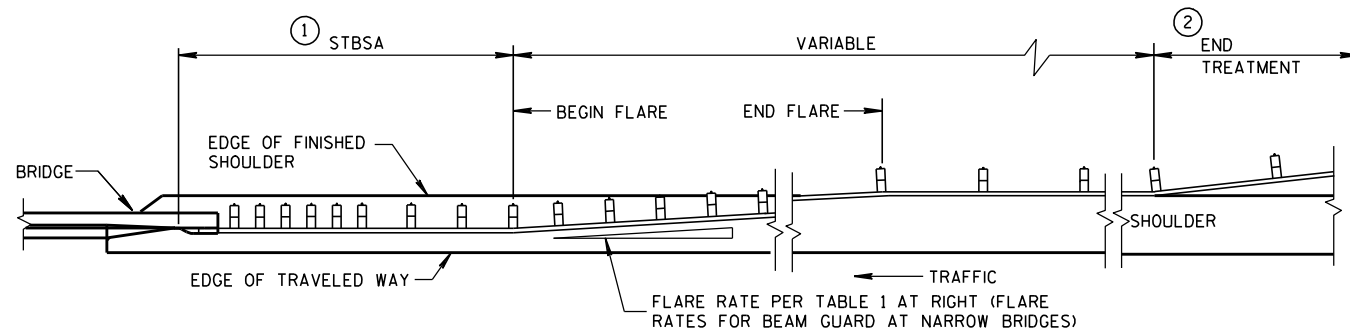


### BEAM GUARD AT OBSTACLES - TWO WAY TRAFFIC

(RAIL TO OBSTACLE CLEARANCE 3'-6" TO 4'-6")

TABLE 1  
FLARE RATES FOR BEAM  
GUARD AT NARROW BRIDGES

POSTED SPEED (MPH)	FLARE RATE
25	13:1
30	15:1
35	16:1
40	18:1
45	21:1
50	24:1
55	26:1
65	30:1



### BEAM GUARD AT NARROW BRIDGES (FLARED TO SHOULDER EDGE, THEN PARALLEL TO ROADWAY)

### GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP SHALL CONFORM TO THE PERTINENT STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

W6 X 9 OR W6 X 8.5 STEEL POSTS WITH NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POSTS WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS.

THE LOCATIONS AND LENGTHS OF BEAM GUARD ARE SHOWN ELSEWHERE IN THE PLAN.

- STEEL THRIE BEAM STRUCTURAL APPROACH (STBSA) - SEE CURRENT SDD 14B20.
- USE AN APPROVED END TREATMENT FOR THE TRAFFIC APPROACH SIDE OF BRIDGE/OBSTACLES. USE TYPE 2 ANCHORAGE ONLY AT THE DOWNSTREAM ENDS OF BEAM GUARD LOCATED ALONG ROADWAYS WITH ONE WAY TRAFFIC.

MINIMUM LATERAL DISTANCE FROM FACE OF BEAM GUARD TO FIXED OBJECT	POST SPACING
3'-6"	3' - 1 1/2"
4'-6"	6' - 3"

STEEL PLATE BEAM GUARD  
CLASS "A"  
AT BRIDGES, OBSTACLES  
AND SIDEROADS/DRIVEWAYS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

8-21-07

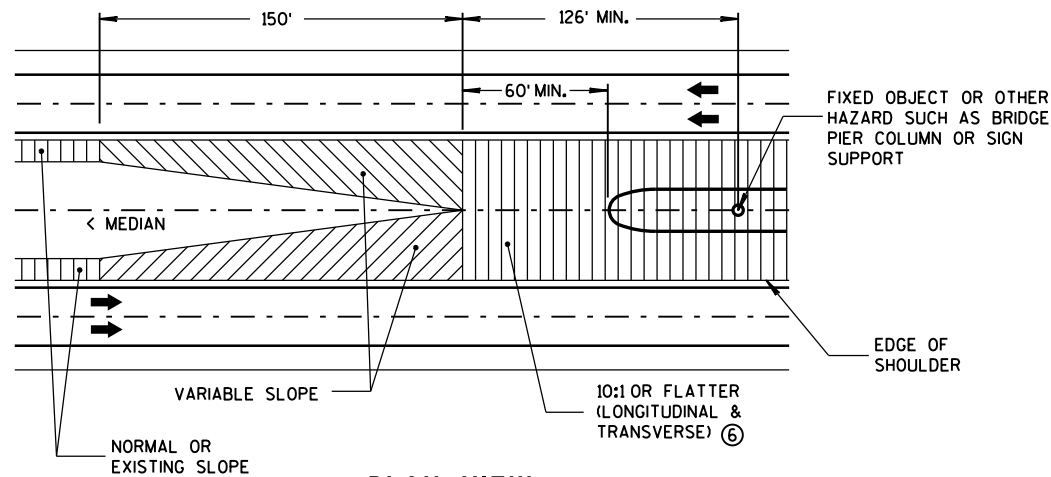
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FHWA

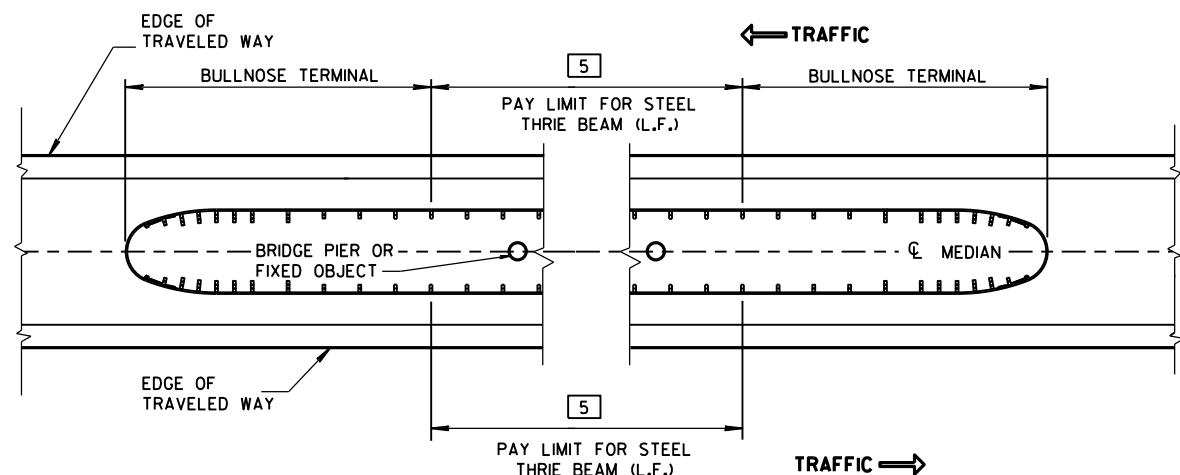
/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

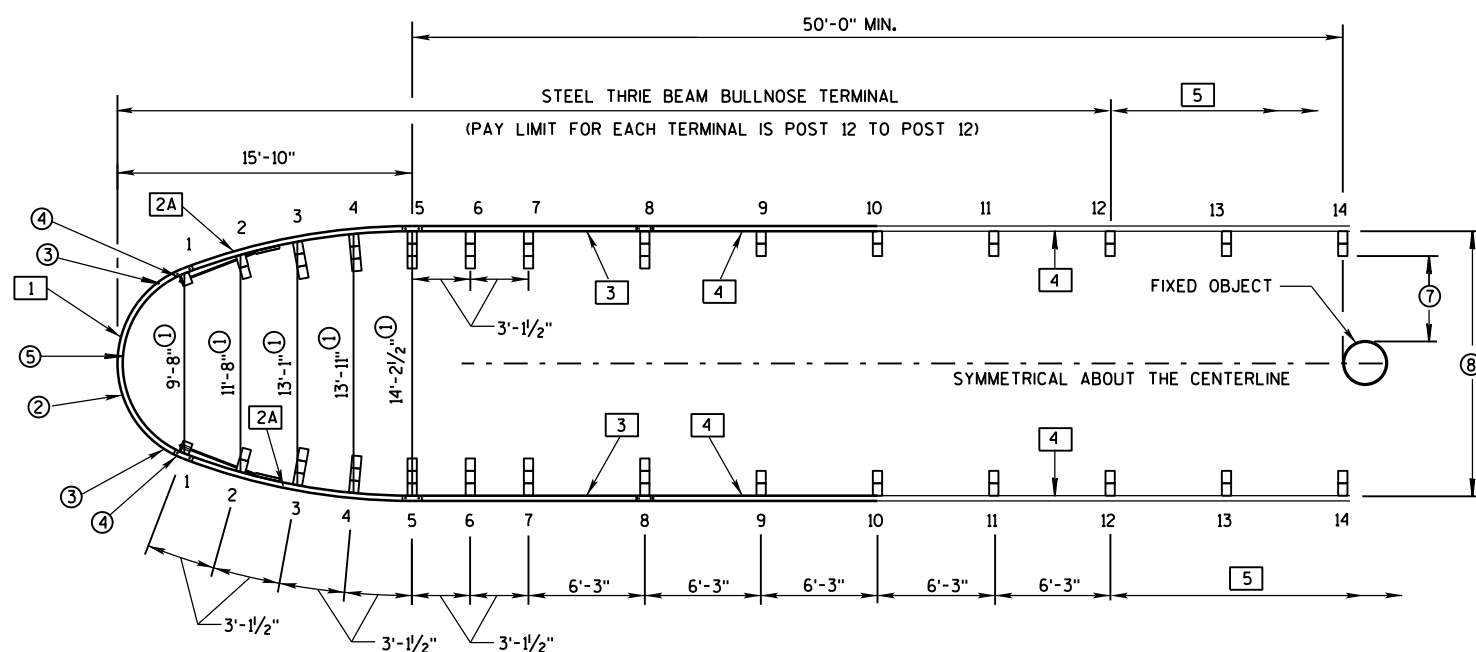
ENGINEER



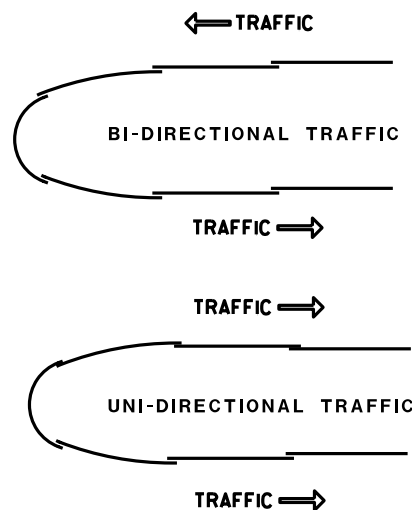
PLAN VIEW  
GRADING AT BULLNOSE  
(ALL INSTALLATIONS)



MEDIAN HAZARD PROTECTION PAY LIMITS



PLAN VIEW  
TYPICAL BULLNOSE LAYOUT



LAPPING DETAIL  
(ALL INSTALLATIONS)

## GENERAL NOTES

SEE STANDARD DETAIL DRAWINGS 14 B 26a-e.

PUNCHING, DRILLING, CUTTING OR WELDING IS NOT PERMITTED ON ANY GALVANIZED THRIE BEAM ACCESSORY OR TERMINAL ACCESSORY.

OTHER ANCHOR CABLE ASSEMBLIES HAVING 40,000 LBS. MIN. BREAKING STRENGTH MAY BE USED.

FOR POSTS 2 THROUGH 14, IF POST CANNOT BE INSTALLED AT SPECIFIED LOCATION 1 EXTRA STANDARD WOOD BLOCK MAY BE ADDED.

THE USE OF STEEL POSTS ON THE BULLNOSE IS NOT ALLOWED.

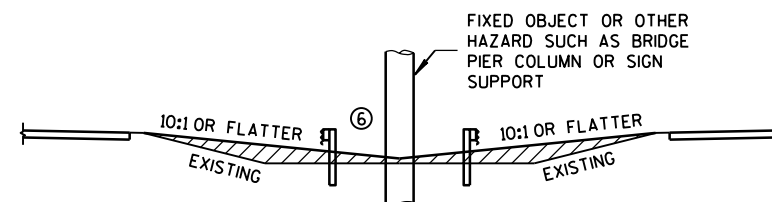
BOLTS AND ALL NECESSARY HARDWARE SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A 153.

ALL THRIE BEAM SHALL BE 12-GAUGE.

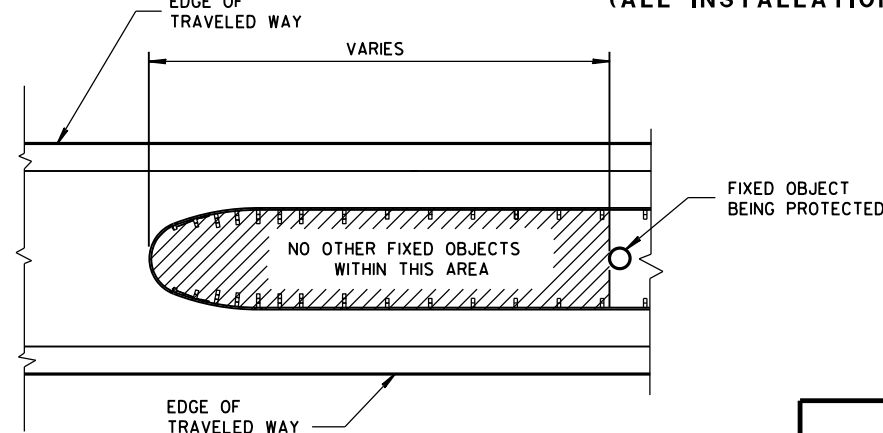
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2" AND 12" DIAMETER AROUND POST. SEE SDD 14B15 OR SDD 14B42 FOR MORE INFORMATION.

- 1 SLOTTED THRIE BEAM RAIL NO.1. (POST 1 TO POST 1)
- 2A SLOTTED THRIE BEAM RAIL NO.2A. (POST 1 TO POST 5)
- 3 SLOTTED THRIE BEAM RAIL NO.3. (POST 5 TO POST 8)
- 4 UNBENT STANDARD THRIE-BEAM RAIL NO.4. (POST 8 TO POST 10 & POST 10 TO POST 12)
- 5 BEYOND POST 12: CONSTRUCT STEEL THRIE BEAM - USE UNBENT STANDARD THRIE BEAM RAIL NO.5.

- ① DIMENSIONS ARE FROM BACK OF RAIL TO BACK OF RAIL WHERE RAIL IS BOLTED TO POST OR BLOCK.
- ② U-BOLT CABLE CLIPS (3 PER CABLE) SPACED OUT ON NOSE, TO HOLD CABLE TO BACKSIDE OF THE RAIL.
- ③ NOSE CABLE W/SWAGGED END BUTTONS.
- ④ NOSE CABLE ANCHOR PLATE (BACKSIDE OF SPLICE).
- ⑤ THE SLACK IN THE NOSE CABLES SHALL BE EVENLY DISTRIBUTED BETWEEN THE CABLE CLIP FASTENERS AND POST NO.1 ON EITHER SIDE OF THE NOSE.
- ⑥ PROVIDE SUITABLE DRAINAGE WHEN MEDIAN GRADING IMPEDES NORMAL FLOW.
- ⑦ 2'-6" MINIMUM LATERAL DISTANCE BETWEEN BACK OF POST AND FACE OF FIXED OBJECT.
- ⑧ MAXIMUM WIDTH OF SYSTEM IS 14'-2 1/2" MEASURED FROM BACK OF RAIL TO BACK OF RAIL WHERE RAIL IS BOLTED TO A POST OR BLOCK.



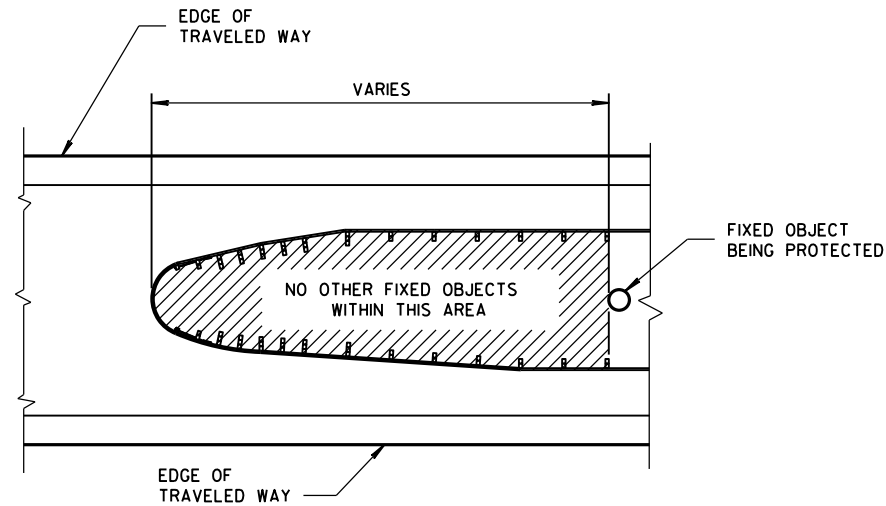
MEDIAN GRADING SECTION  
(ALL INSTALLATIONS)



HAZARD FREE  
AREA INSIDE BULLNOSE

STEEL THRIE BEAM  
BULLNOSE TERMINAL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



### HAZARD FREE AREA INSIDE BULLNOSE

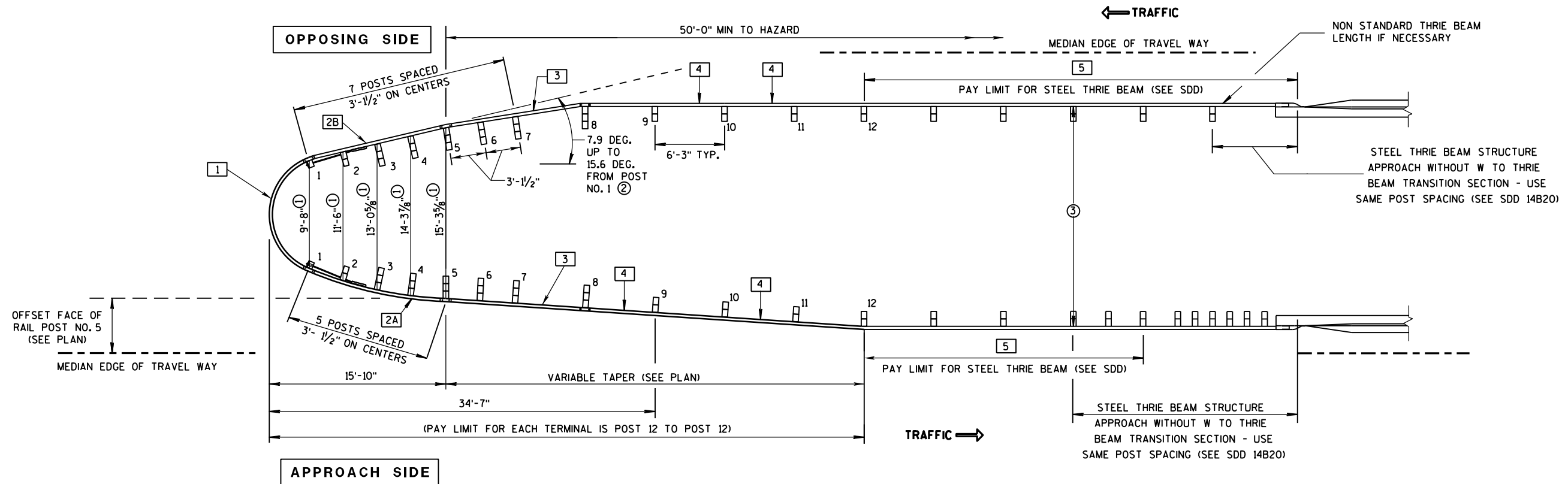
### GENERAL NOTES

SEE STANDARD DETAIL DRAWINGS 14 B 26a-e.

FOR POSTS 2 THROUGH 14, IF POST CANNOT BE INSTALLED AT SPECIFIED LOCATION 1 EXTRA STANDARD WOOD BLOCK MAY BE ADDED.

- [1] SLOTTED THRIE BEAM RAIL NO. 1, (POST 1 TO POST 1)
- [2A] SLOTTED THRIE BEAM RAIL NO. 2A, (POST 1 TO POST 5)
- [2B] SLOTTED THRIE BEAM RAIL NO. 2B, (POST 1 TO POST 5)
- [3] SLOTTED THRIE BEAM RAIL NO. 3, (POST 5 TO POST 8)
- [4] UNBENT STANDARD THRIE-BEAM RAIL NO. 4, (POST 8 TO POST 10 & POST 10 TO POST 12)
- [5] BEYOND POST 12: CONSTRUCT STEEL THRIE BEAM - USE UNBENT STANDARD THRIE BEAM RAIL NO. 5.

- ① DIMENSIONS ARE FROM BACK OF RAIL TO BACK OF RAIL WHERE RAIL IS BOLTED TO POST.
- ② TAPER BEGINNING AT POST NO. 1 MUST CONTINUE TO POST NO. 5. PAST POST NO. 5 TAPER MAY END OR BE EXTENDED UP TO 15.6 DEGREES TO FIT VARIABLE MEDIAN WIDTHS. (SEE PLAN)
- ③ FOR MEDIANS WIDER THAN 14'-2½" MEASURED FROM BACK OF RAIL TO BACK OF RAIL WHERE RAIL IS BOLTED TO A POST OR BLOCK.



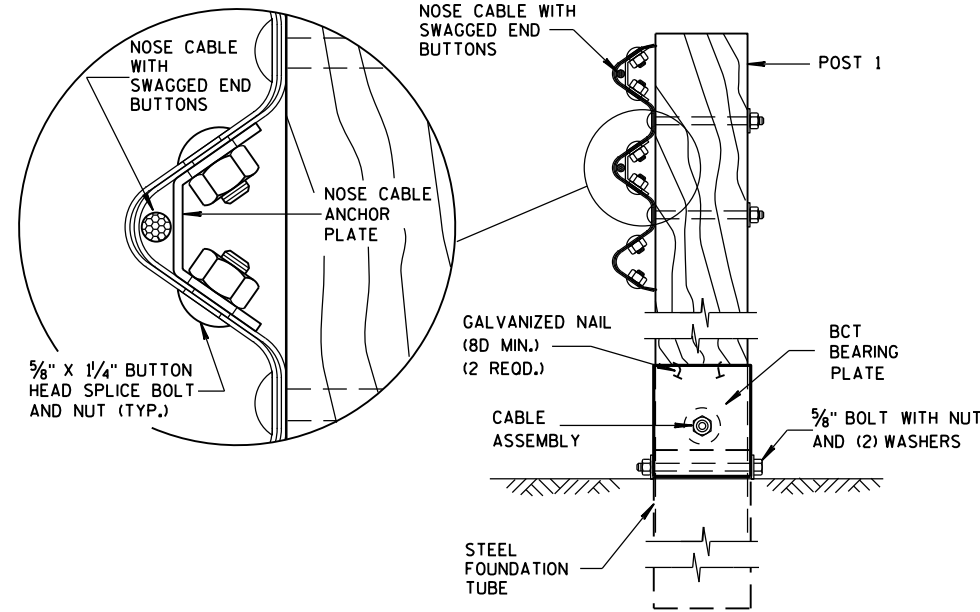
PLAN VIEW

### WIDENED BULLNOSE DESIGN

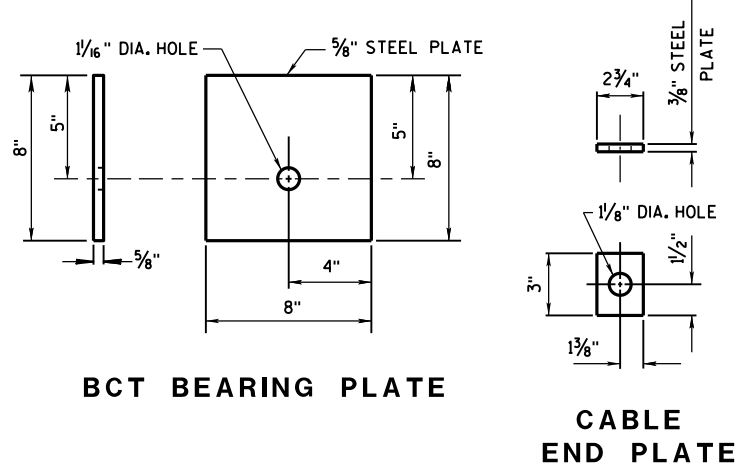
( INSTALLATION AT TWIN BRIDGES WITH BI-DIRECTIONAL TRAFFIC SHOWN )

STEEL THRIE BEAM  
BULLNOSE TERMINAL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

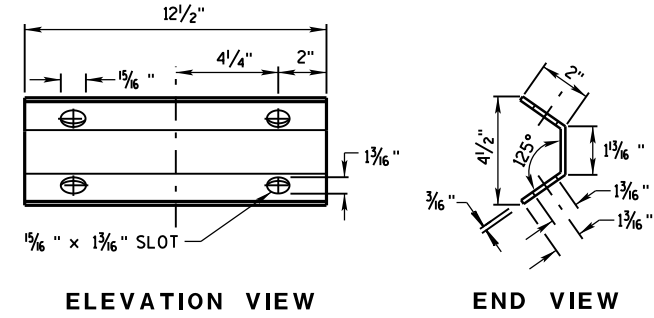


NOSE CABLE ASSEMBLY AT POST NO. 1



BCT BEARING PLATE

CABLE END PLATE

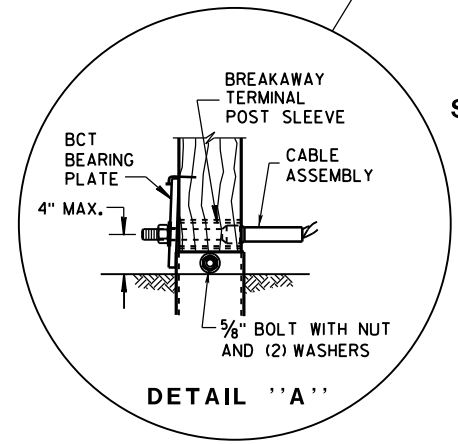


ELEVATION VIEW

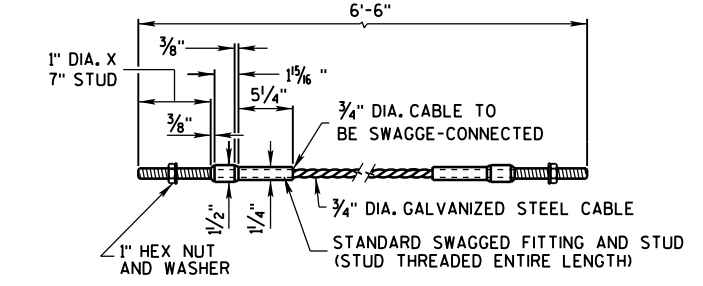
END VIEW

NOSE CABLE ANCHOR PLATE

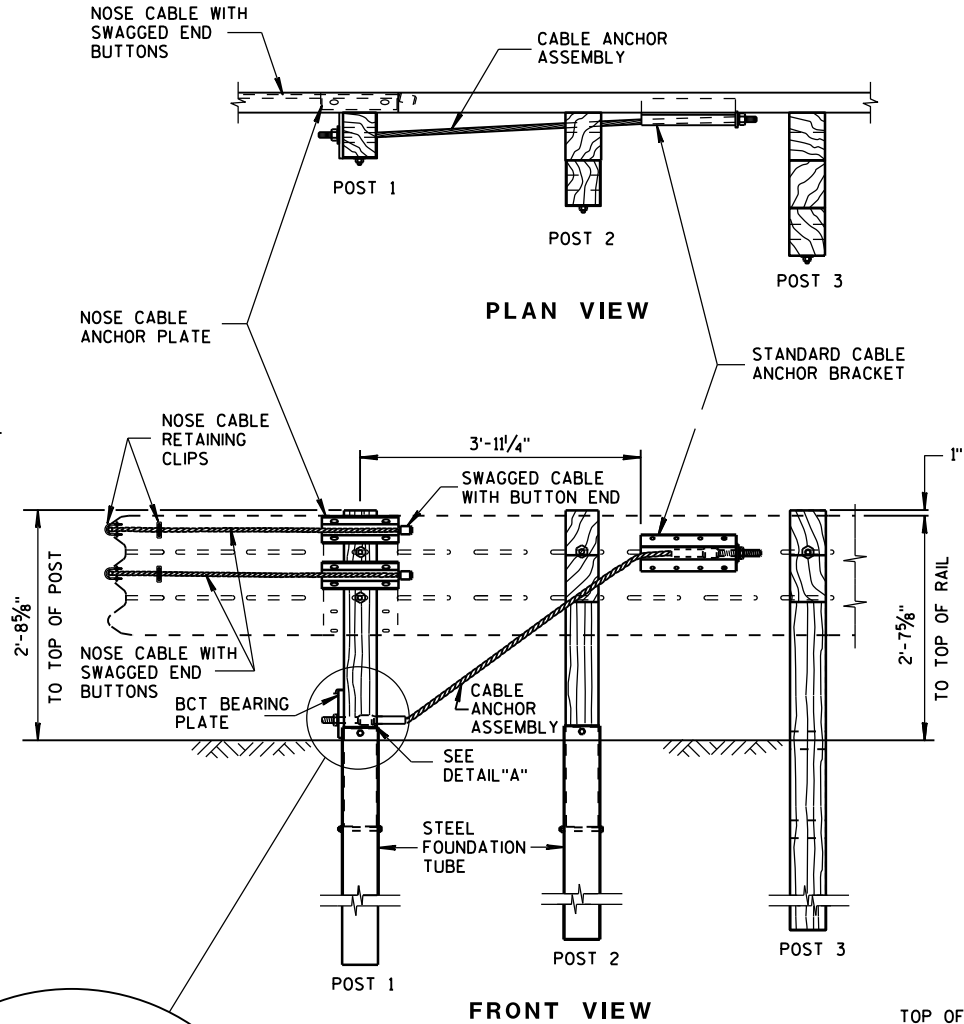
NOTE: 12 1/2" x 5 13/16" x 3/16" STEEL PLATE (A306)



DETAIL 'A'



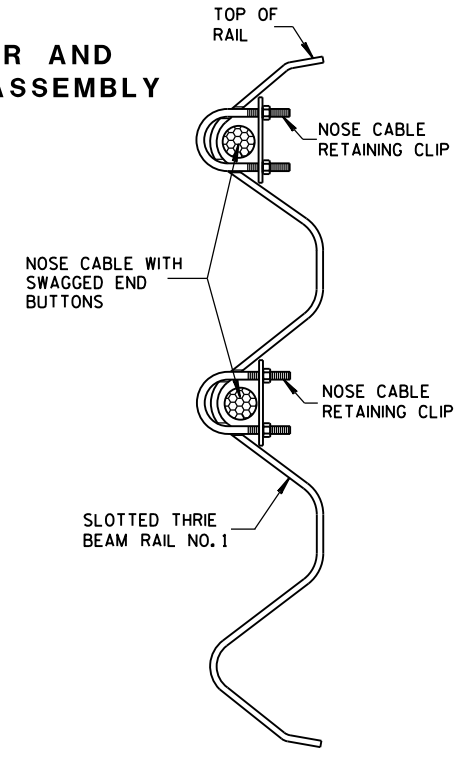
DETAILS OF CABLE ANCHOR ASSEMBLY



PLAN VIEW

FRONT VIEW

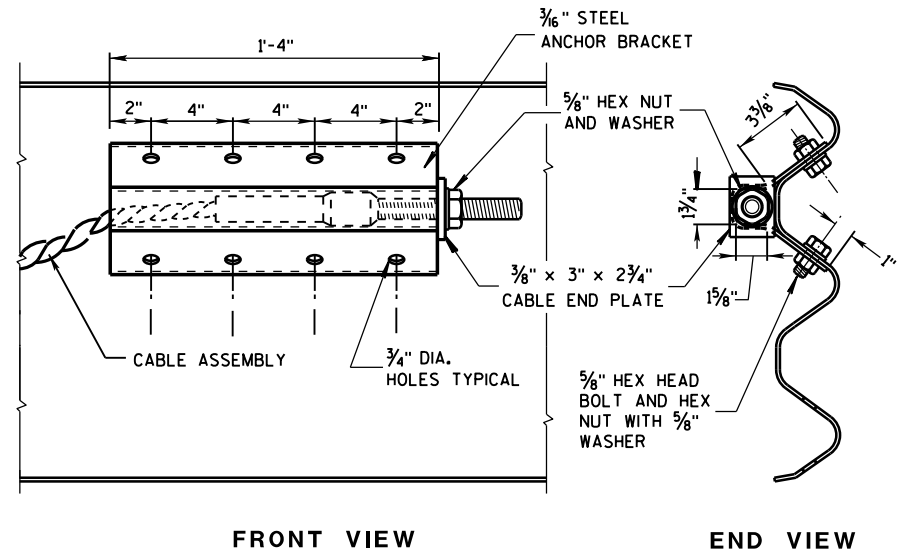
NOSE CABLE ANCHOR AND STANDARD BRACKET ASSEMBLY



PLACEMENT OF NOSE CABLE RETAINING CLIP

GENERAL NOTES

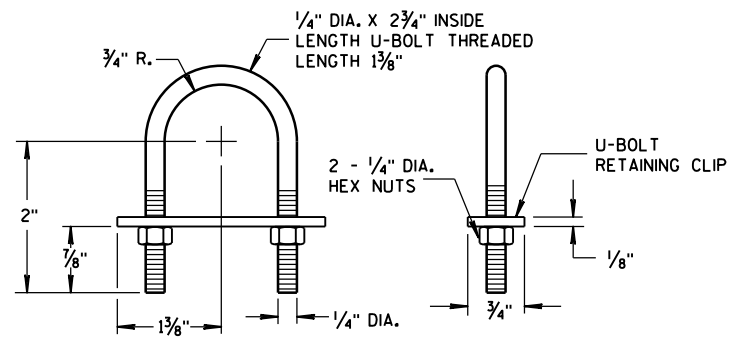
SEE STANDARD DETAIL DRAWINGS 14 B 26a-e.



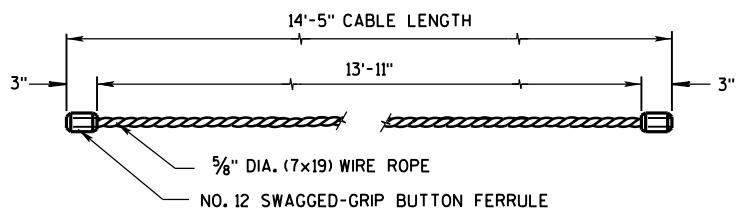
FRONT VIEW

END VIEW

DETAILS OF CABLE ANCHOR BRACKET



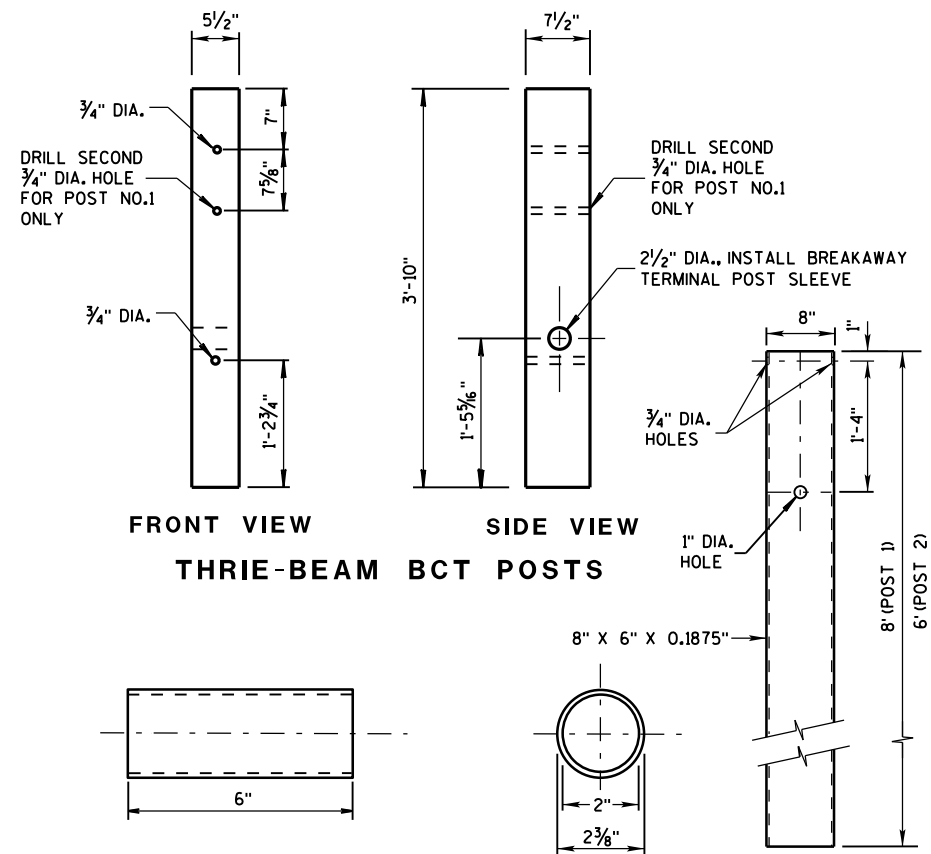
NOSE CABLE RETAINING CLIP



NOSE CABLE WITH SWAGGED END BUTTONS

TO PULL OFF SWAGGED GRIP BUTTON FERRULE FROM WIRE ROPE REQUIRES A FORCE EQUAL TO 98% OF THE WIRE ROPE'S BREAKING STRENGTH.

STEEL THRIE BEAM BULLNOSE TERMINAL
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

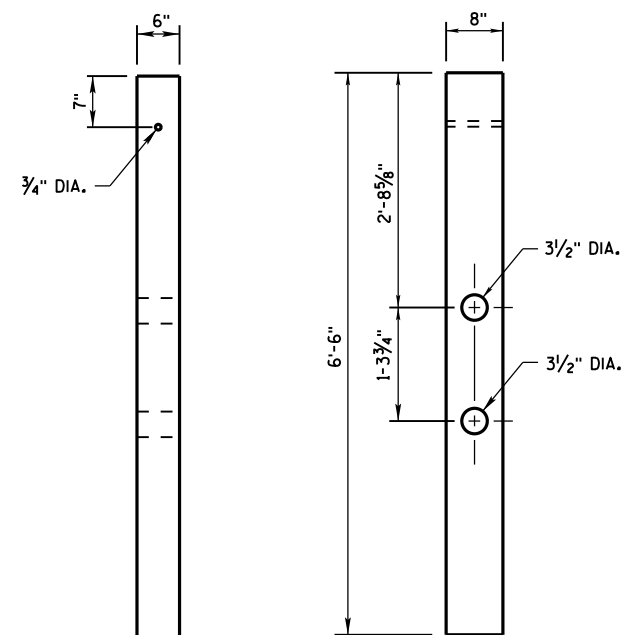


FRONT VIEW  
THRIE-BEAM BCT POSTS

SIDE VIEW

BREAKAWAY TERMINAL  
POST SLEEVE

STEEL  
FOUNDATION TUBE



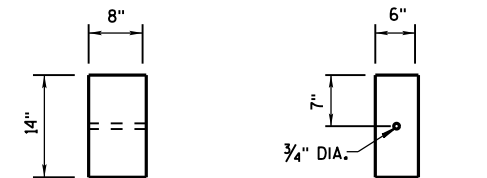
FRONT VIEW

SIDE VIEW

THRIE-BEAM CRT WOOD POSTS

## GENERAL NOTES

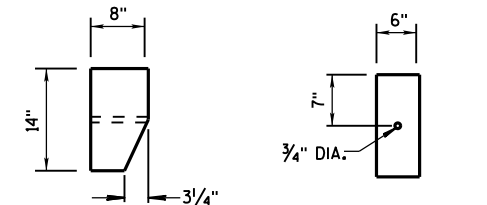
SEE STANDARD DETAIL DRAWINGS 14 B 26a-e.



SIDE VIEW

FRONT VIEW

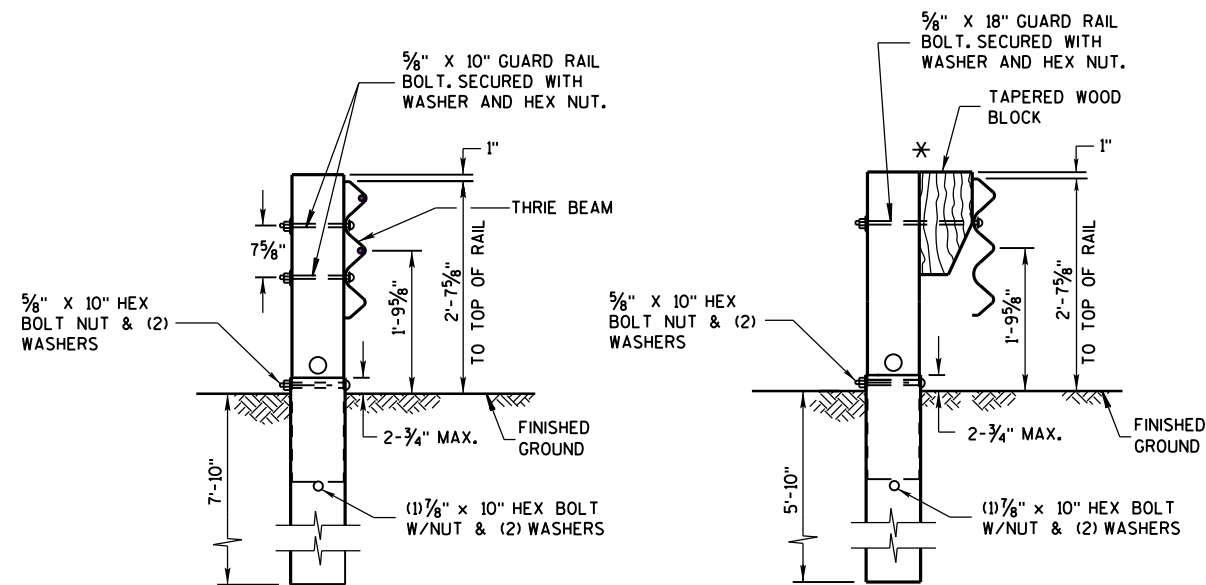
STANDARD WOOD BLOCK



SIDE VIEW

FRONT VIEW

TAPERED WOOD BLOCK

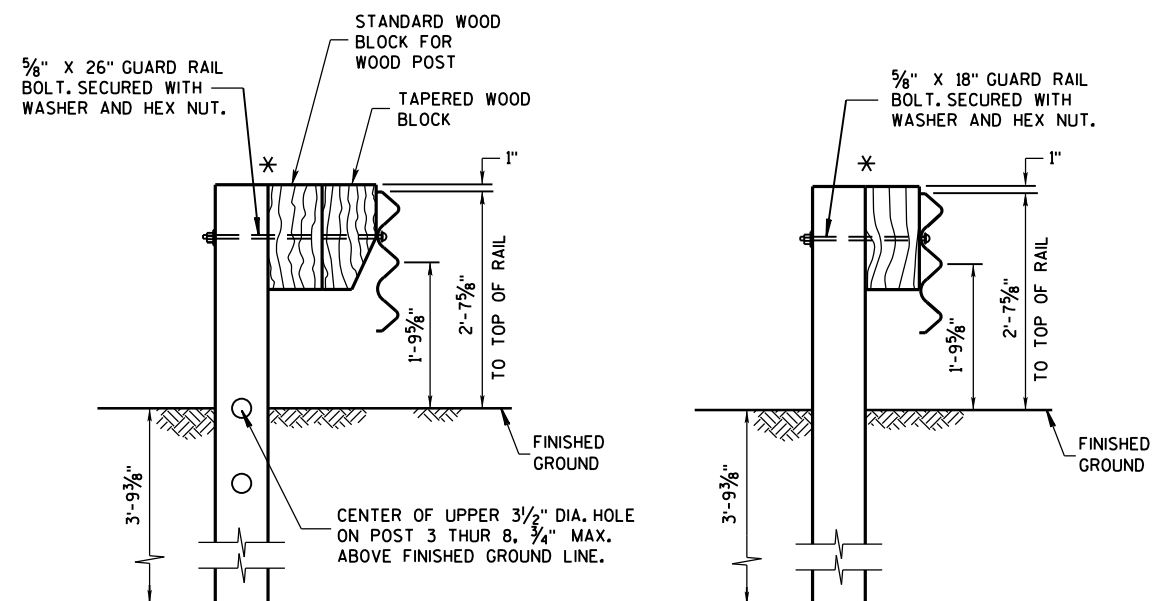


THRIE-BEAM BCT POST  
(WITH 8'-0" FOUNDATION TUBE)

POST NO. 1

THRIE-BEAM BCT POST  
(WITH 6'-0" FOUNDATION TUBE  
AND 1'-2" TAPERED BLOCK)

POST NO. 2



THRIE-BEAM CRT POST  
(6'-6" LONG POST WITH 1'-2" BLOCK  
AND 1'-2" TAPERED BLOCK)

POST NO. 3,4,5,6,7, & 8

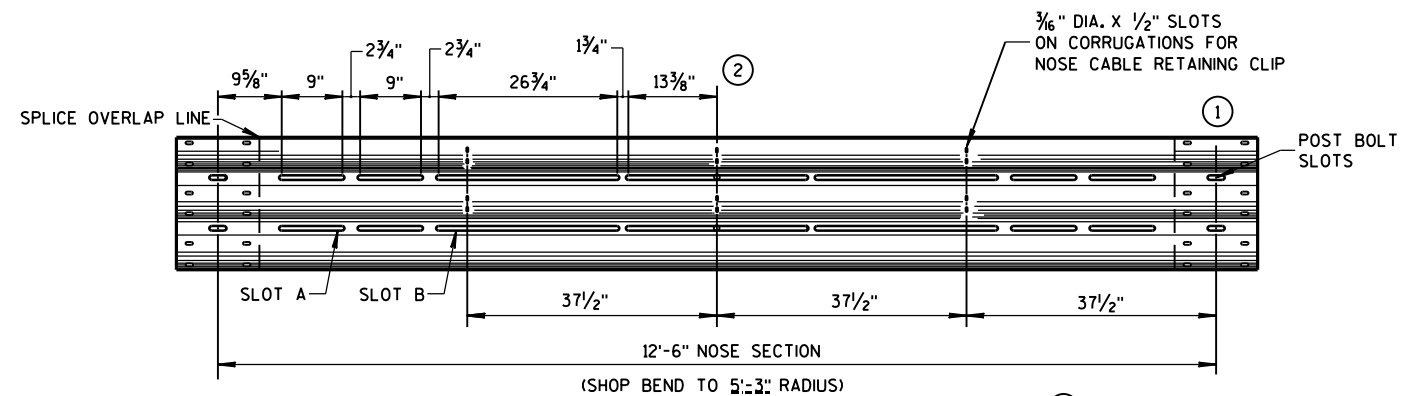
THRIE-BEAM POST  
(6'-6" LONG POST  
WITH 1'-2" BLOCK)

POST NO. 9,10,11, & 12  
(ALSO USE FOR STEEL  
THRIE BEAM BEYOND POST 12)

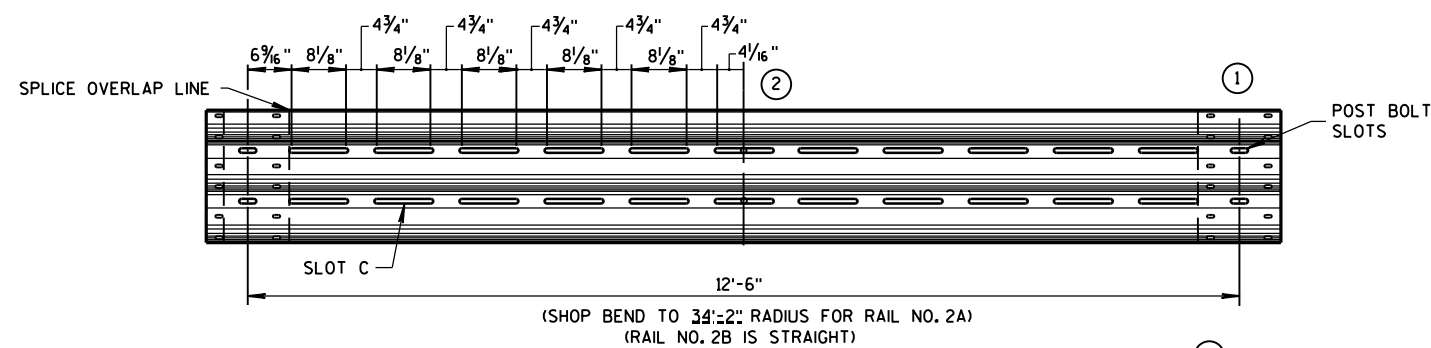
\* IF NEEDED DUE TO AN UNDERGROUND  
OBSTACLE ADD 1 ADDITIONAL STANDARD  
BLOCKOUT TO POST.

STEEL THRIE BEAM  
BULLNOSE TERMINAL

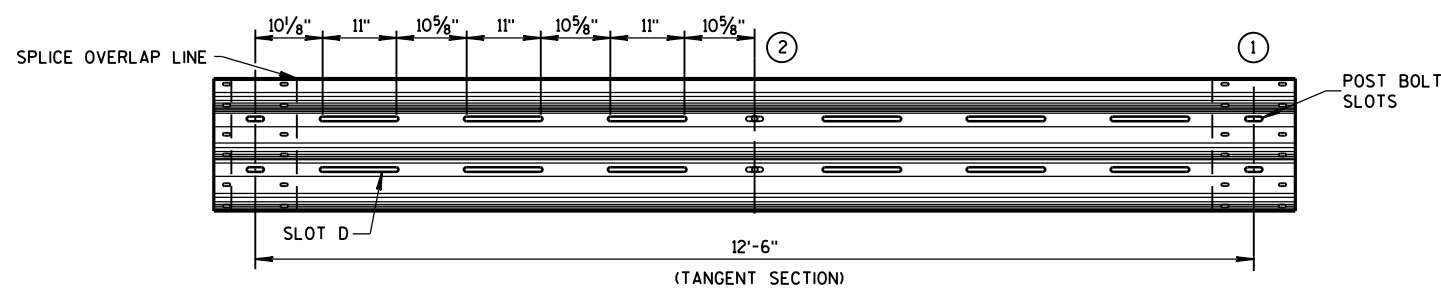
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



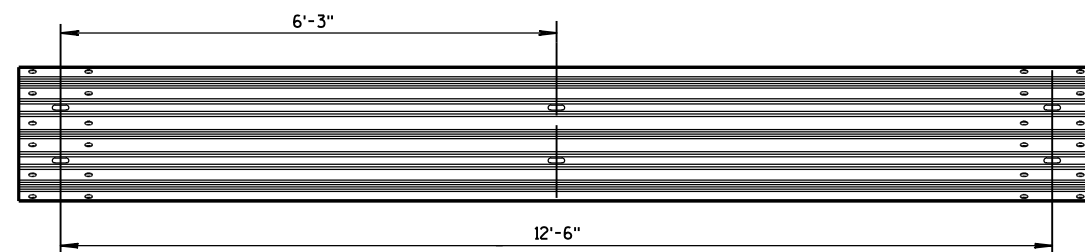
**SLOTTED THRIE BEAM RAIL NO. 1** ③



**SLOTTED THRIE BEAM RAILS NO. 2A AND NO. 2B** ④



**SLOTTED THRIE BEAM RAIL NO. 3** ⑤

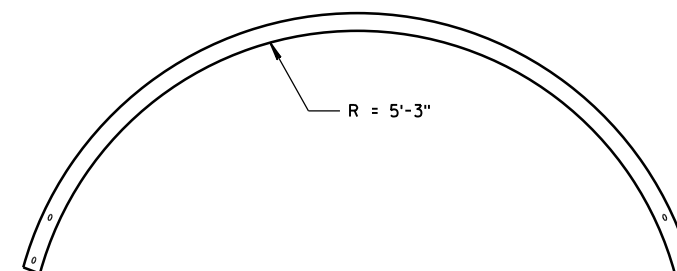


**UNBENT STANDARD THRIE BEAM RAIL NO. 4 AND NO. 5**

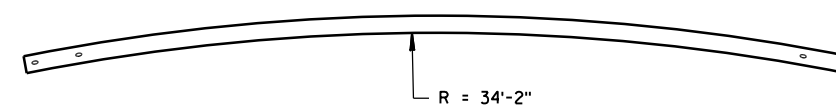
## GENERAL NOTES

SEE STANADRD DETAIL DRAWINGS 14 B 26a-e.

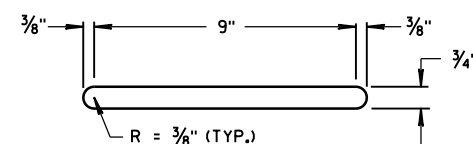
- ① SLOTTED THRIE BEAM RAIL DIMENSIONS SHOWN ARE BEFORE BENDING TO THE RADIUS SHOWN.
- ② SLOT SIZE AND SPACING SYMMETRIC.
- ③ SLOTTED THRIE BEAM RAIL NO. 1, 12'-6", SHOP BEND TO R=5'-3".
- ④ SLOTTED THRIE BEAM RAIL NO. 2A, 12'-6", SHOP BEND TO R=34'-2".  
SLOTTED THRIE BEAM RAIL NO. 2B, 12'-6", RAIL IS STRAIGHT.
- ⑤ SLOTTED THRIE BEAM RAIL NO. 3, 12'-6", TANGENT.



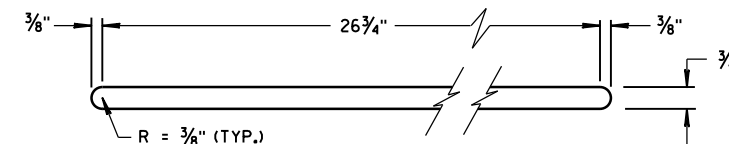
**PLAN VIEW  
SLOTTED THRIE BEAM RAIL NO. 1**



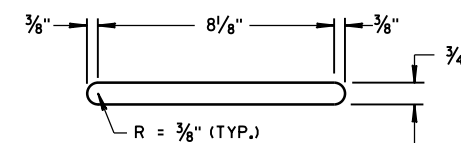
**PLAN VIEW  
SLOTTED THRIE BEAM RAIL NO. 2A**



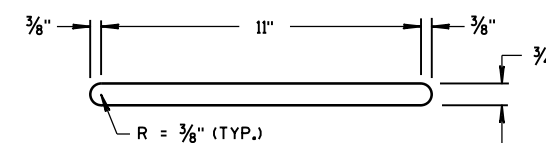
**SLOT A**



**SLOT B**



**SLOT C**



**SLOT D**

## SLOT DETAILS

**STEEL THRIE BEAM  
BULLNOSE TERMINAL**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

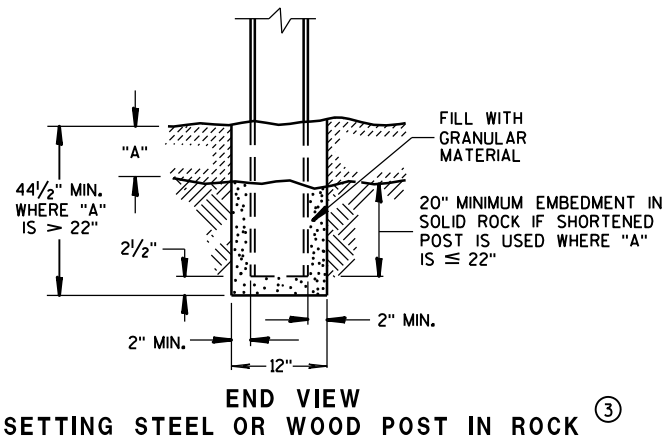
APPROVED  
June 2014  
DATE  
FHWA

/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER

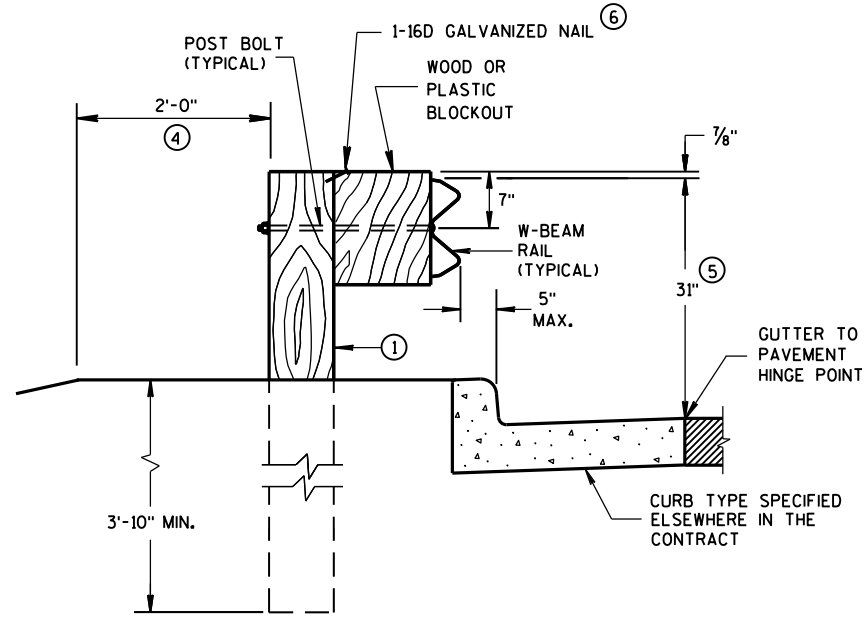


GENERAL NOTES

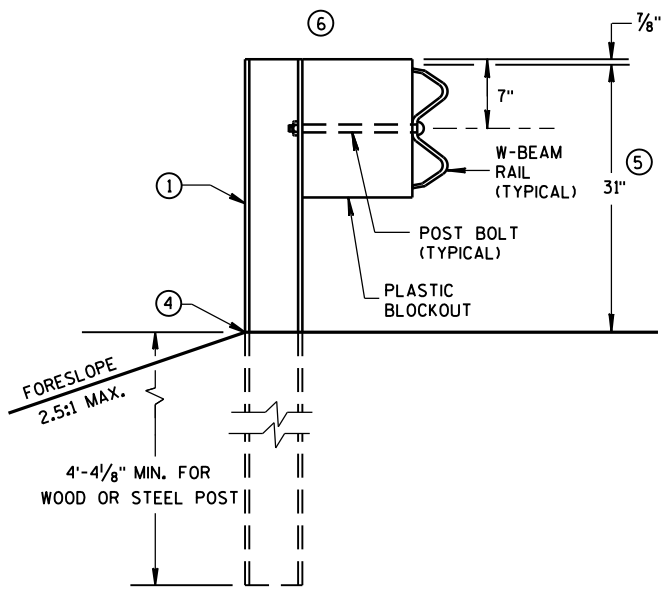
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2 INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND AMD INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS ± 1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



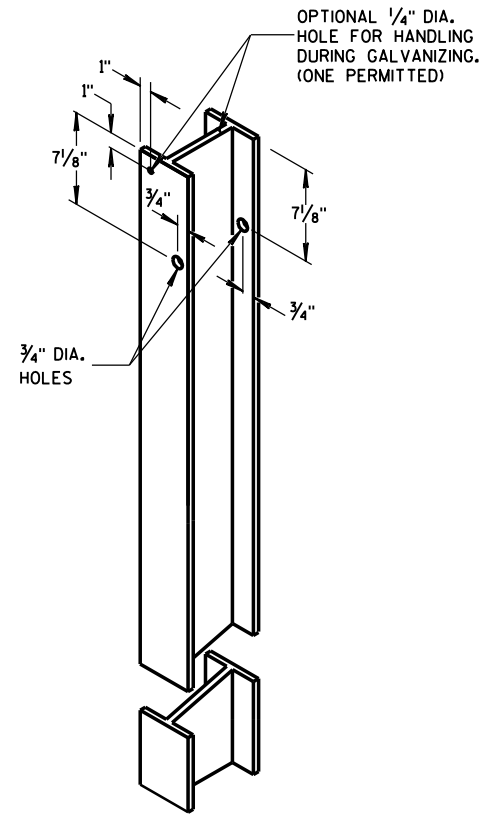
END VIEW  
SETTING STEEL OR WOOD POST IN ROCK ③



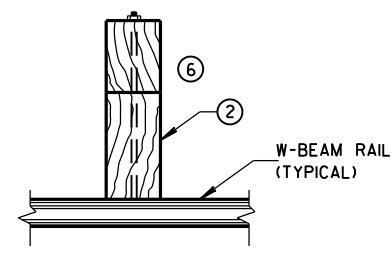
END VIEW  
LOCATED ALONG A CURBED ROADWAY



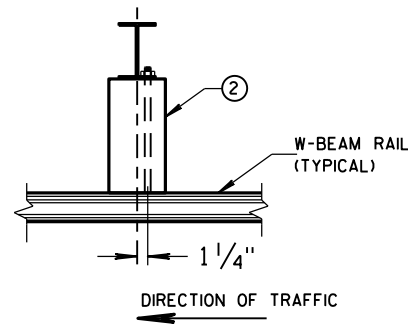
END VIEW  
MGS LONGER POST AT HALFPST SPACING W BEAM (K)



STEEL POST &  
HOLE PUNCHING DETAIL  
(w6X9) ①



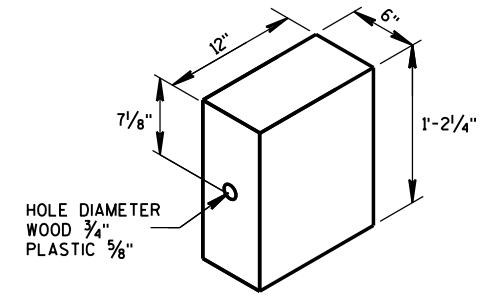
PLAN VIEW  
WOOD POST,  
BLOCKOUT & BEAM



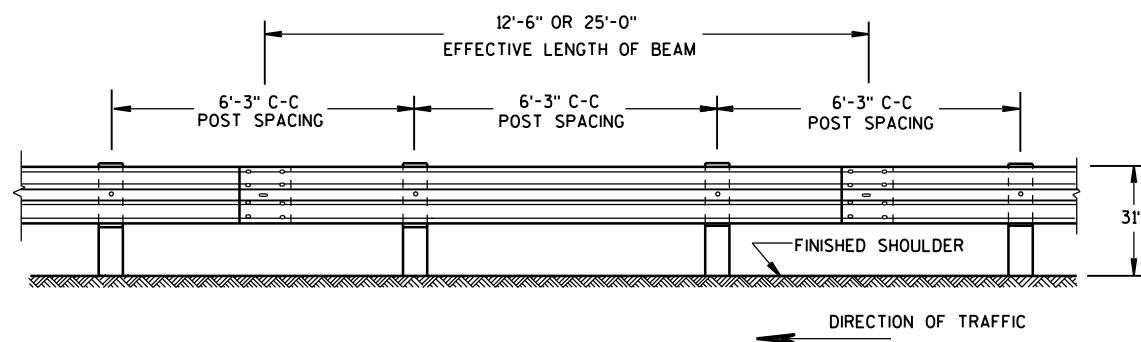
PLAN VIEW  
STEEL POST,  
PLASTIC BLOCKOUT & BEAM



WOOD POST  
(6" X 8") NOMINAL ①

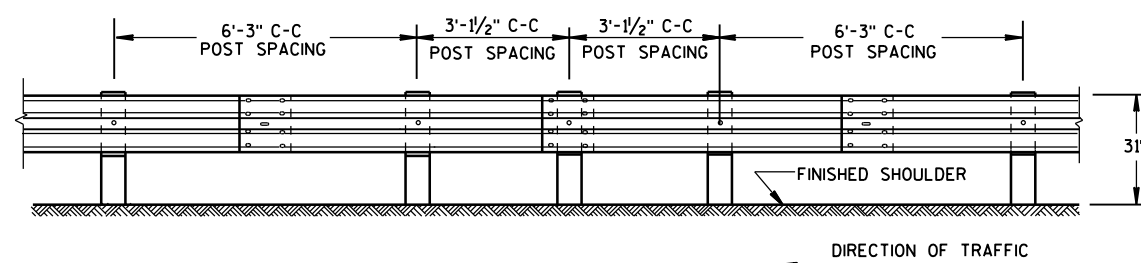


WOOD OR  
PLASTIC BLOCKOUT ②



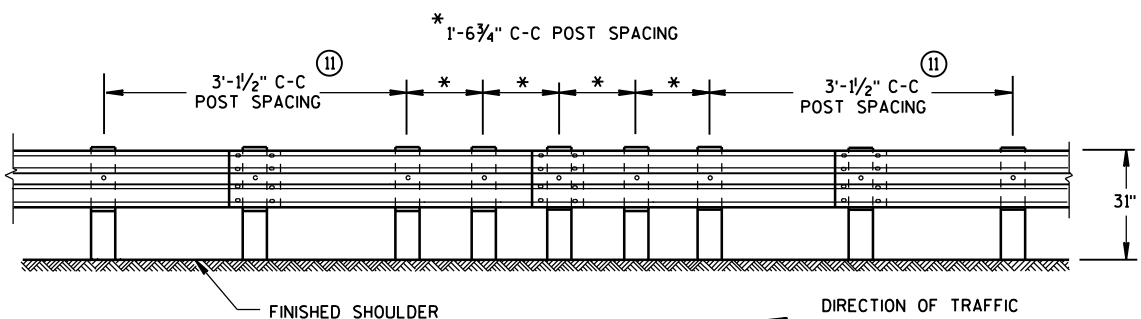
**FRONT VIEW**

## POST SPACING STANDARD INSTALLATION



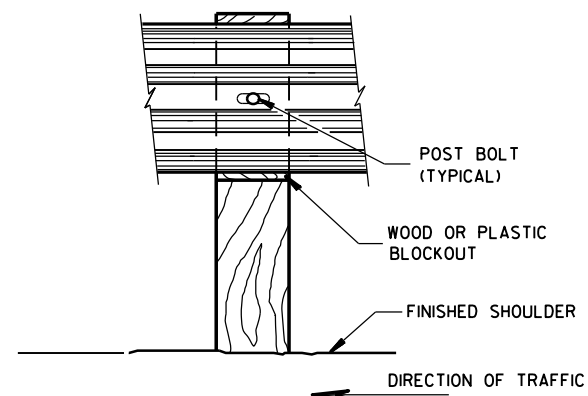
**FRONT VIEW**

HALF POST SPACING (HS) AND  
HALF POST SPACING WITH LONGER POSTS (K)

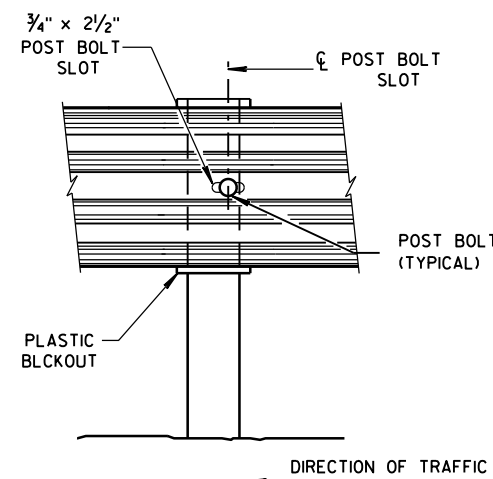


**FRONT VIEW**

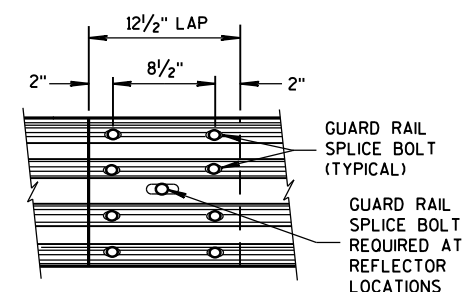
QUARTER POST SPACING (QS)



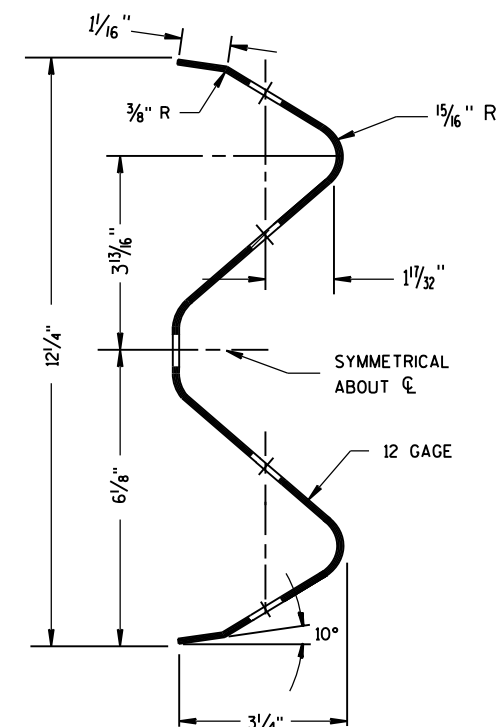
FRONT VIEW AT WOOD POST



FRONT VIEW AT STEEL POST



FRONT VIEW  
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL

REFLECTOR SPACING <sup>⑧</sup>				
	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	1 1	3
TWO WAY TRAFFIC	< 200' > 200'	25' C-C 50' C-C	1 1 <sup>⑨</sup>	6
TWO WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	2 2 <sup>⑩</sup>	3

**MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL**

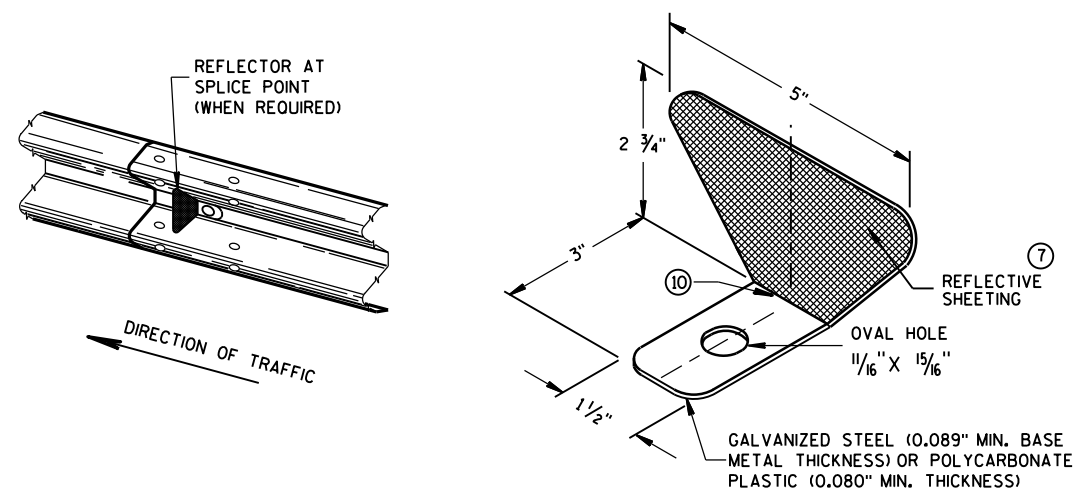
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

## GENERAL NOTES

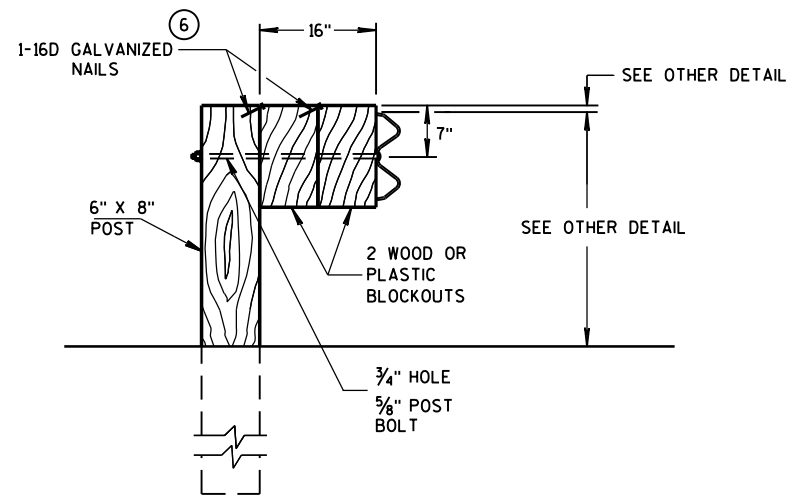
- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ⑩ PROVIDE AN ANGLE OF BEND OF  $90^\circ \pm 1^\circ$  FOR TWO-SIDED REFLECTORS.
- ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.

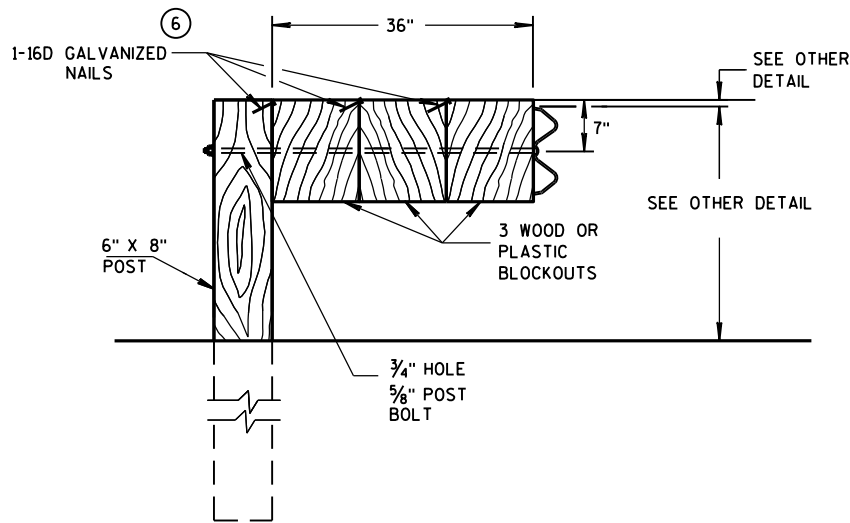


## ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION



### DETAIL FOR 16" BLOCKOUT DEPTH

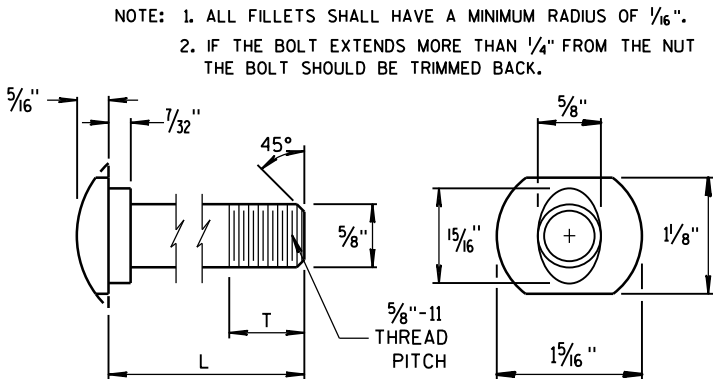
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



### DETAIL FOR 36" BLOCKOUT DEPTH

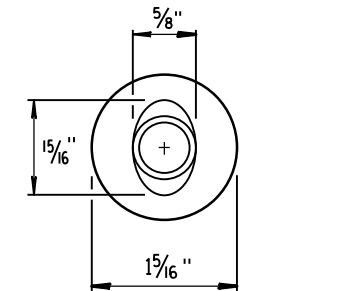
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

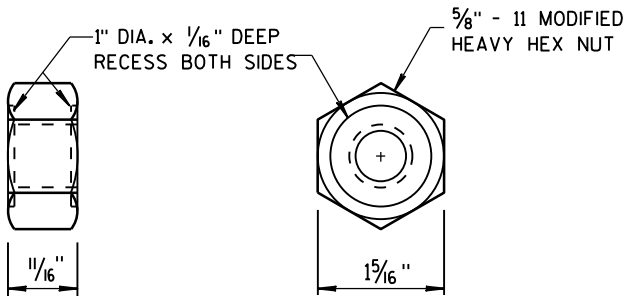


POST BOLT TABLE

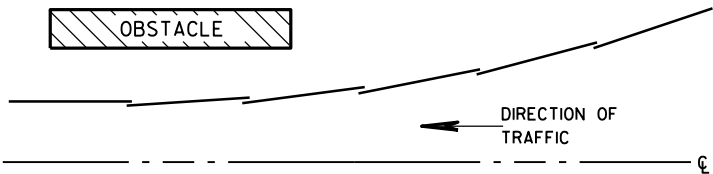
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



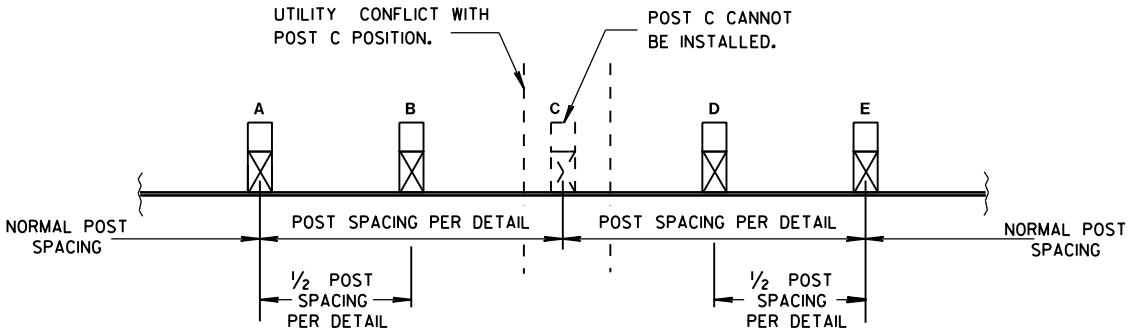
ALTERNATE BOLT HEAD



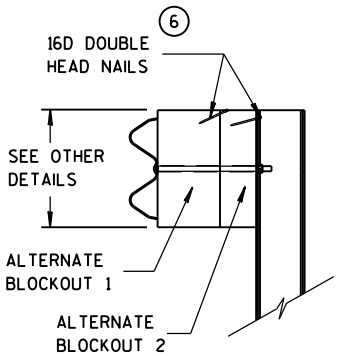
POST BOLT  
AND RECESS NUT



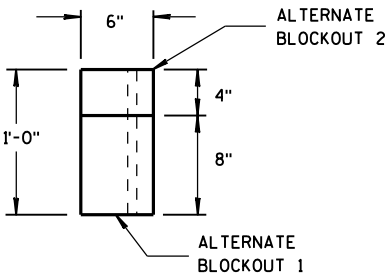
PLAN VIEW  
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS  
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014 DATE	/S/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	

## GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

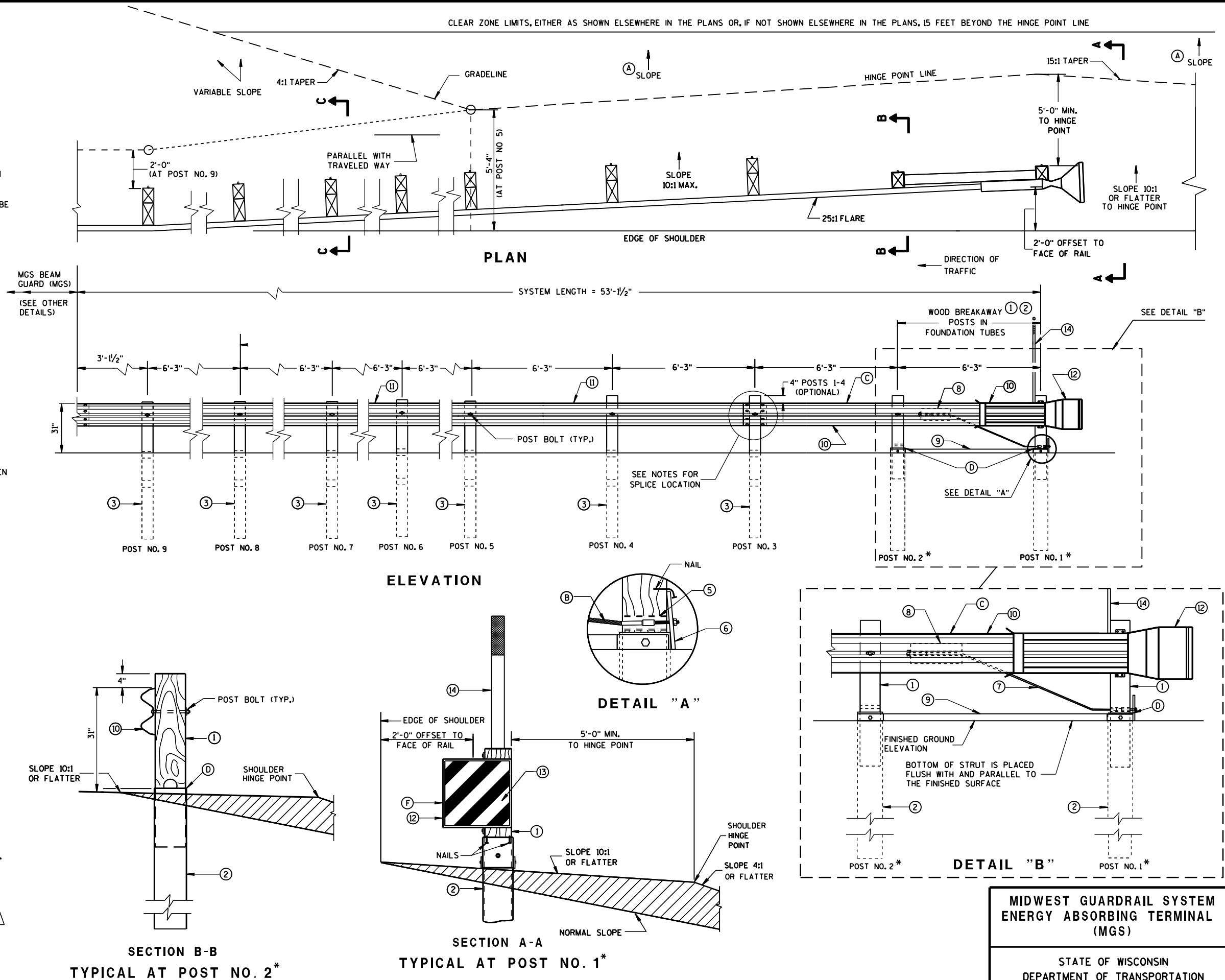
SEE SDD 14B42 FOR MORE INFORMATION.

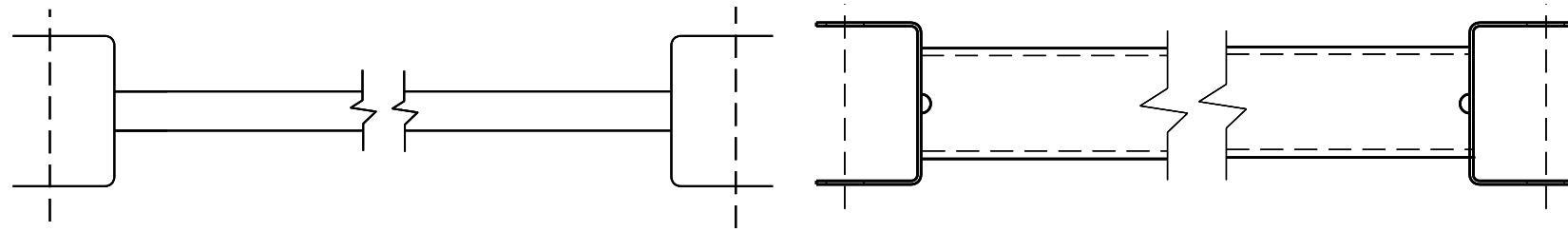
\* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

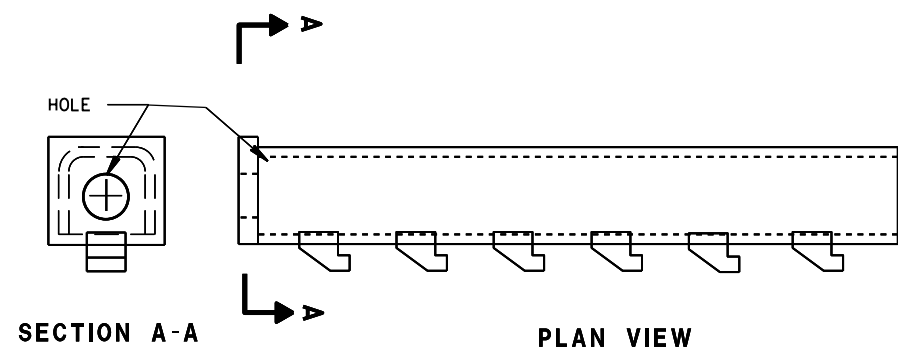
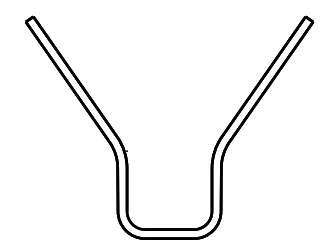
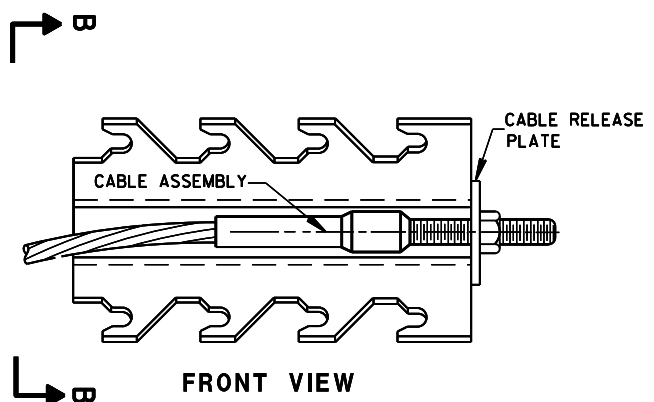
W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.





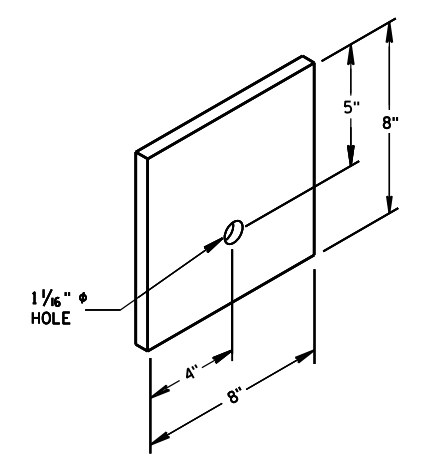
9 H  
GENERIC GROUND STRUT



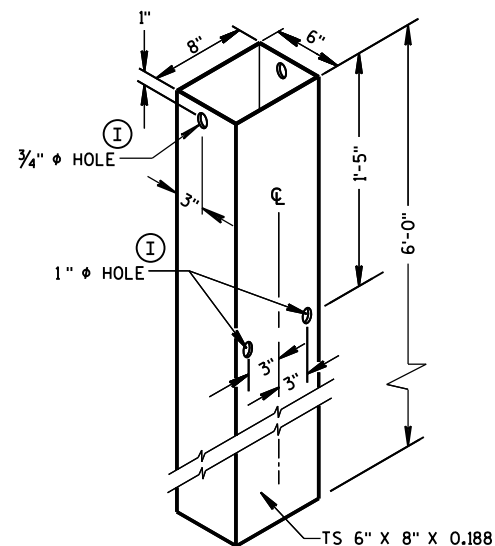
8 H  
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

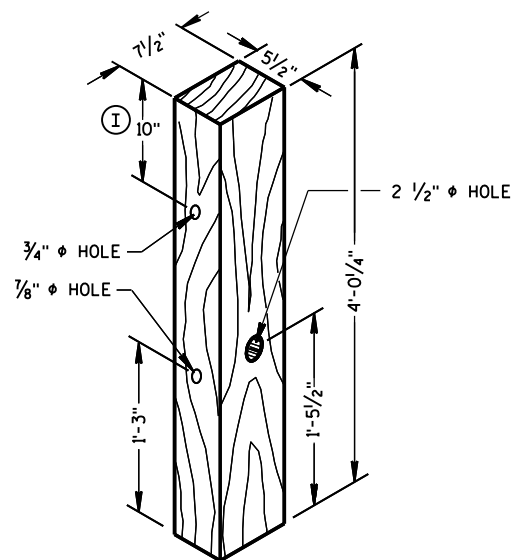
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



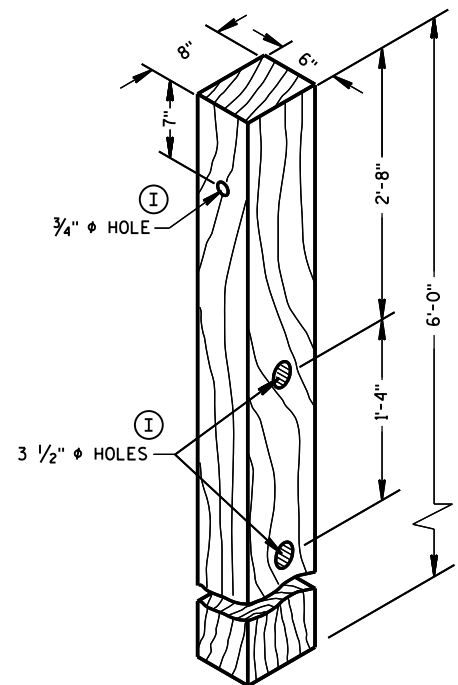
⑥  
BEARING PLATE



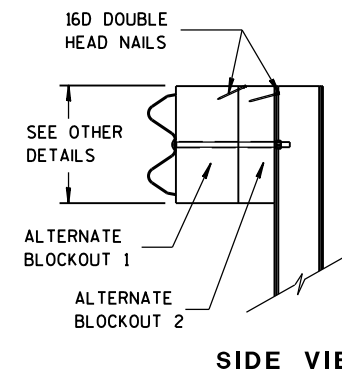
FOUNDATION TUBE ②



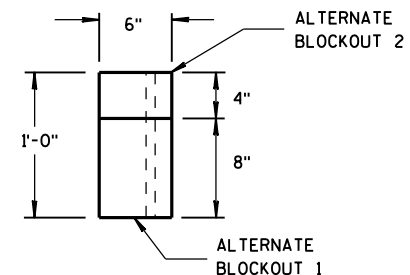
POSTS NUMBER 1 AND 2  
WOOD BREAKAWAY POST ①



POSTS NUMBER 3-9  
WOOD CRT POST ③

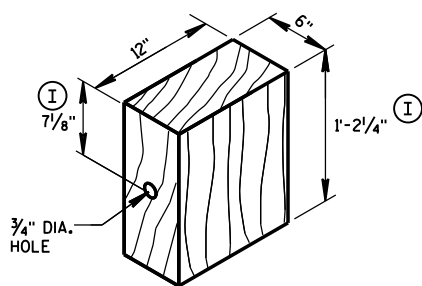


SIDE VIEW



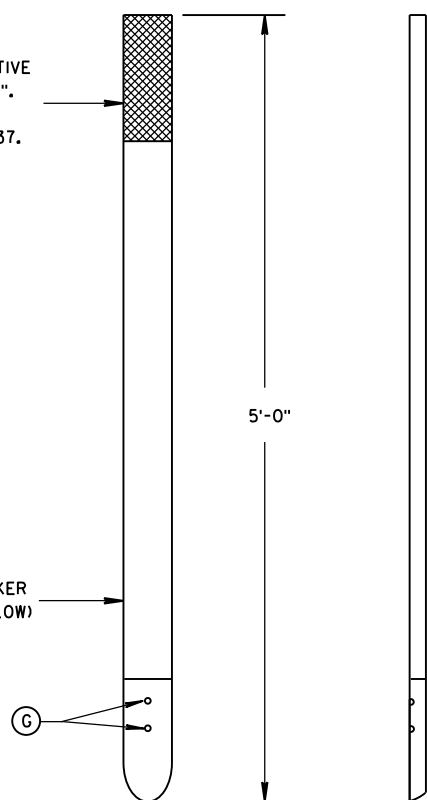
TOP VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL



WOOD BLOCKOUT ④  
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

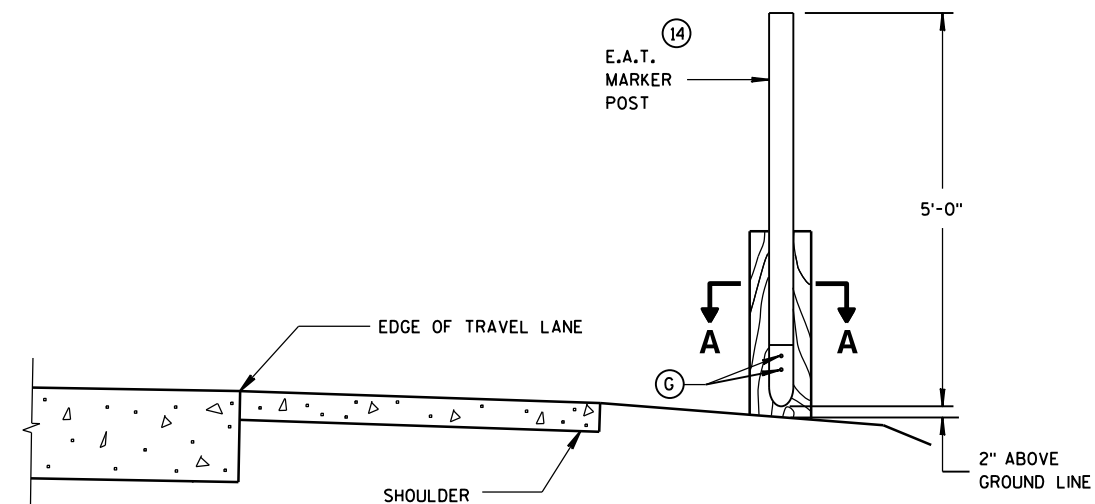
TYPE H  
YELLOW REFLECTIVE  
SHEETING 3" X 9".  
SEE STANDARD  
SPECIFICATION 637.



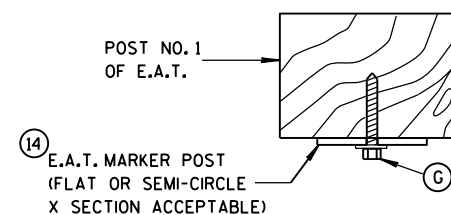
FRONT VIEW

SIDE VIEW

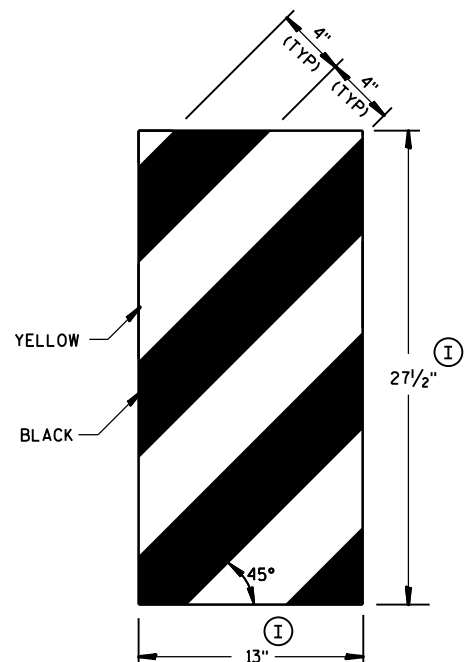
E.A.T. MARKER POST ⑭



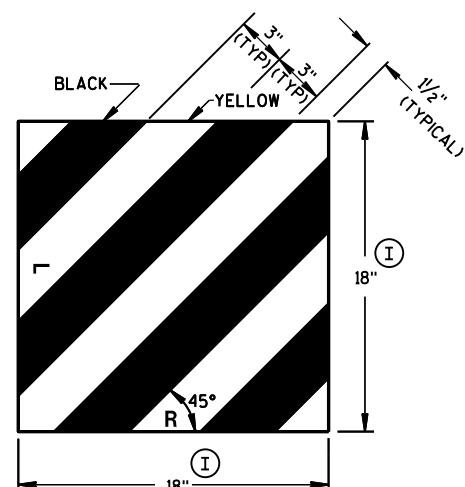
TYPICAL INSTALLATION OF E.A.T.  
MARKER POST BACKSIDE OF POST NO. 1  
(E.A.T. AND RAIL REMOVED FOR CLARITY)



SECTION A-A



GENERIC REFLECTIVE SHEETING ⑬ ①



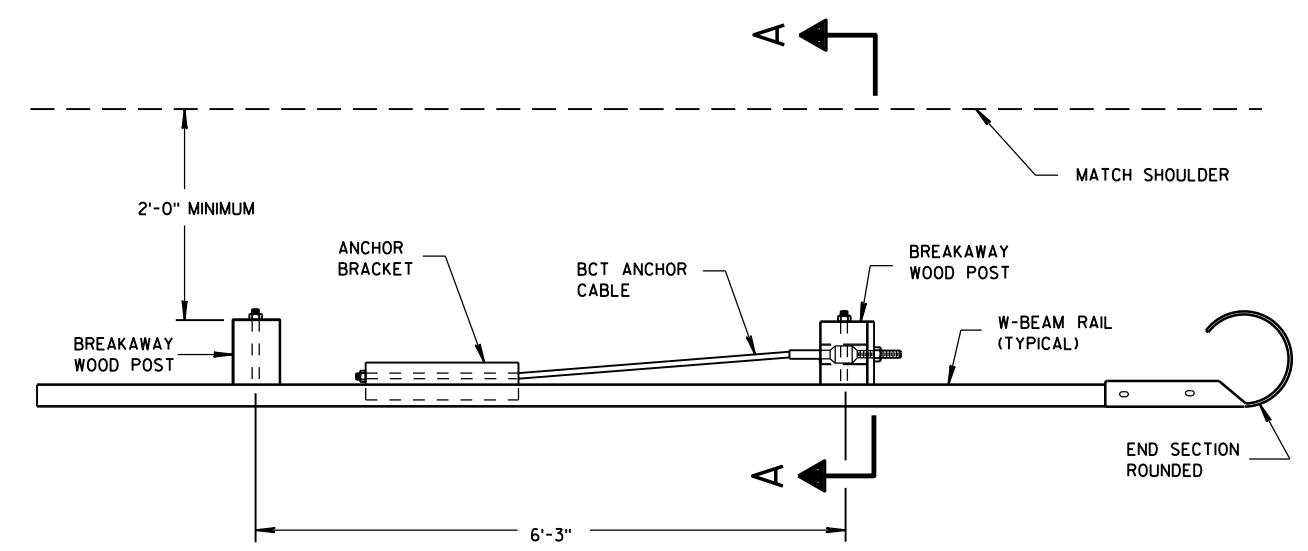
MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

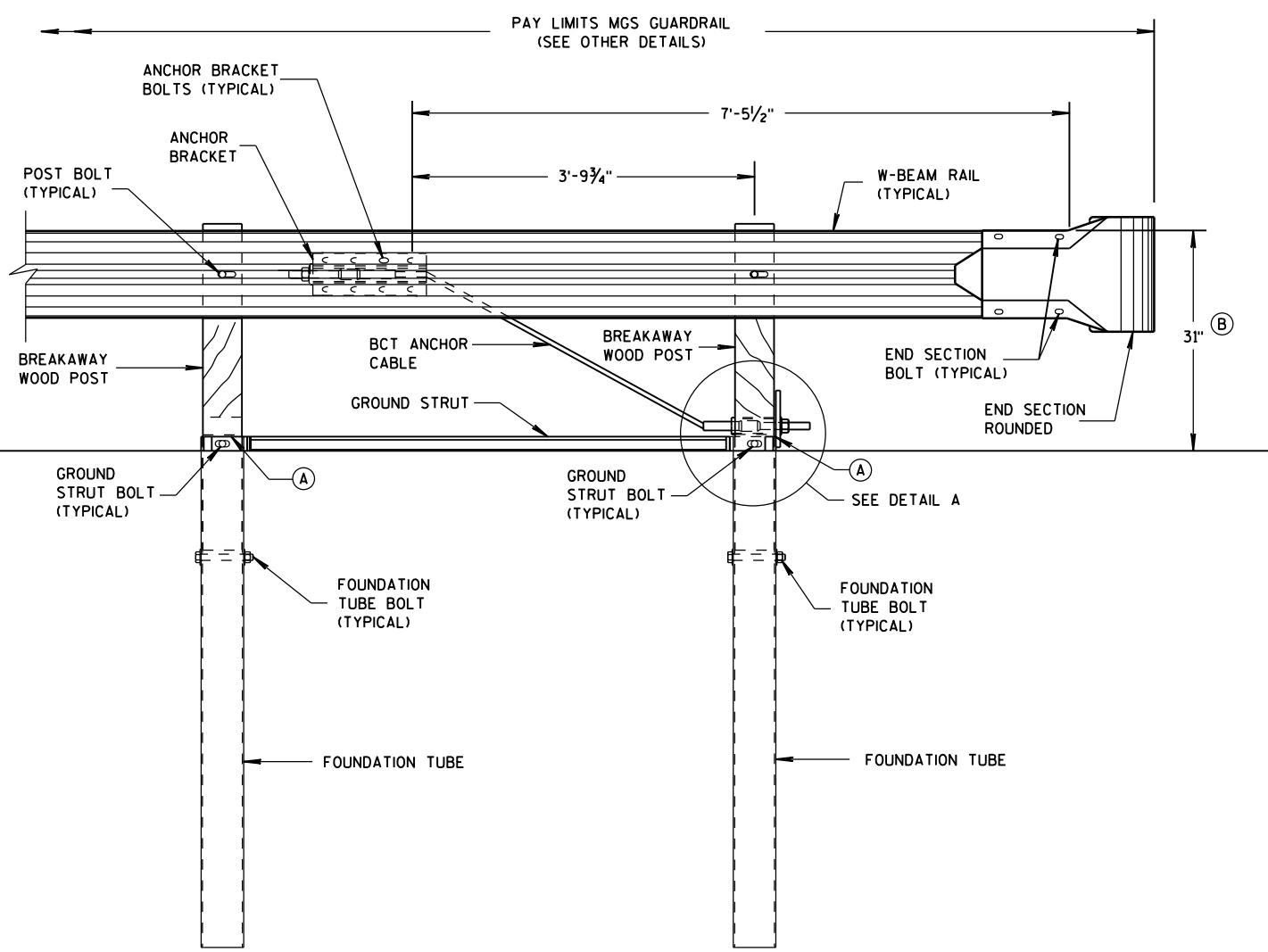
APPROVED  
June 2014 /S/ Jerry H. Zogg  
DATE ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA

6

S.D.D. 14 B 47-2a

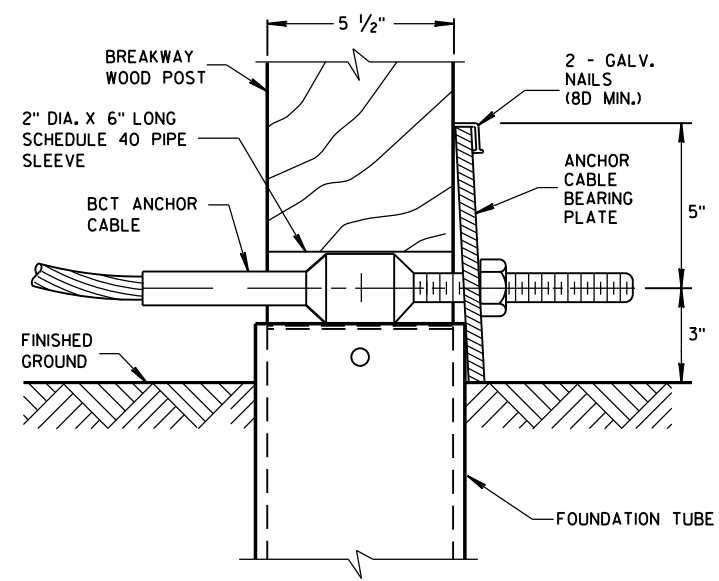


PLAN VIEW



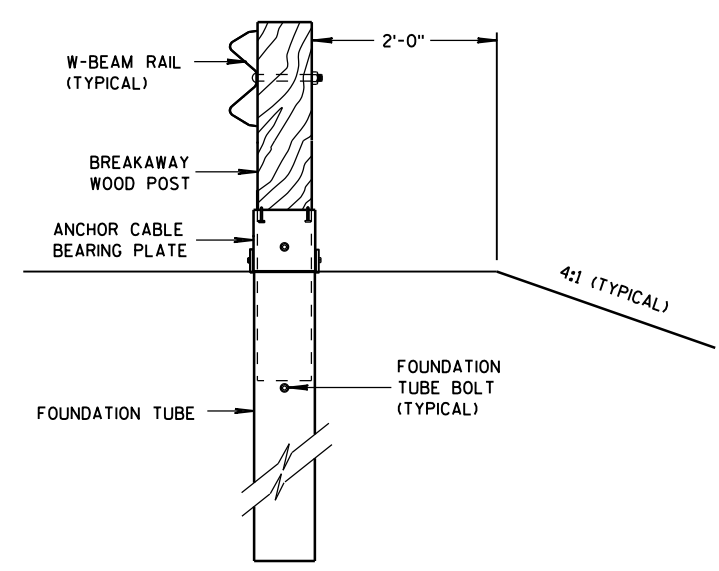
FRONT VIEW

END RAIL DETAIL



DETAIL A

POST NO. 1  
GROUND STRUT NOT SHOWN FOR CLARITY.



SECTION A-A

### GENERAL NOTES

SEE SDD 14 B 42 FOR MORE INFORMATION.

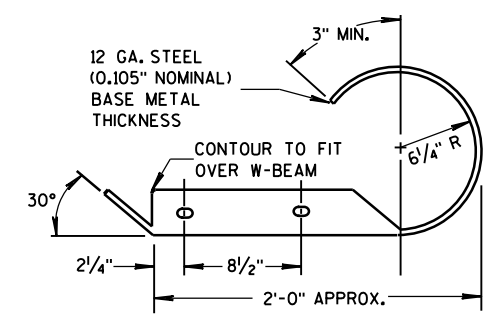
END SECTION BOLTS AND NUTS HAVE THE SAME MATERIAL REQUIREMENTS AS SPLICE BOLTS.

FOUNDATION TUBE BOLTS ARE 7/8" DIAMETER ASTM A307 HEX HEAD BOLT. FOUNDATION TUBE BOLTS REQUIRE ASTM A563 A NUT AND TWO ASTM F844 7/8" DIAMETER FLAT WASHERS. INSTALL ONE WASHER UNDER BOLT HEAD AND ONE WASHER UNDER NUT.

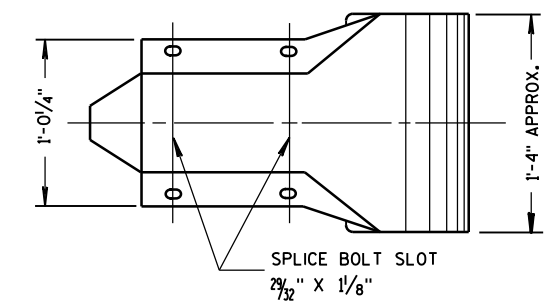
ANCHOR BRACKET AND GROUND STRUT BOLTS ARE A 5/8" DIAMETER ASTM A307 HEX HEAD BOLT. ANCHOR BRACKET BOLTS REQUIRE ASTM A563 A NUT AND TWO ASTM F844 5/8" DIAMETER FLAT WASHERS. INSTALL ONE WASHER UNDER BOLT HEAD AND ONE WASHER UNDER NUT.

W-BEAM END SECTION ROUNDED HAS THE SAME MATERIAL PROPERTIES AS STANDARD STEEL RAIL.

- (A) TOP OF FOUNDATION TUBE SHALL BE NO MORE THAN 3" ABOVE FINISHED GROUND.
- (B) FOR NEW CONSTRUCTION TOP OF RAIL IS 31" ± 1".  
FOR EXISTING INSTALLATIONS TOP OF RAIL IS BETWEEN 27 3/4" TO 32" ± 1".



PLAN VIEW



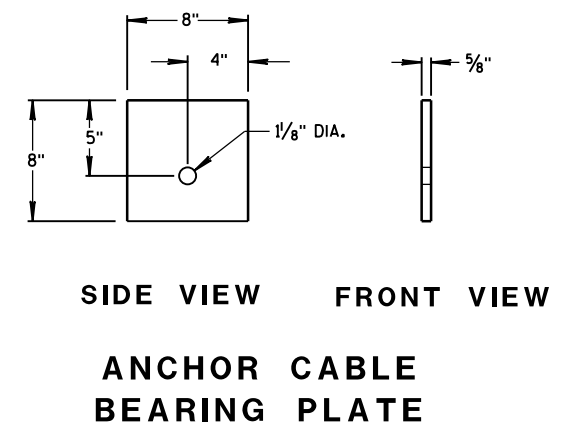
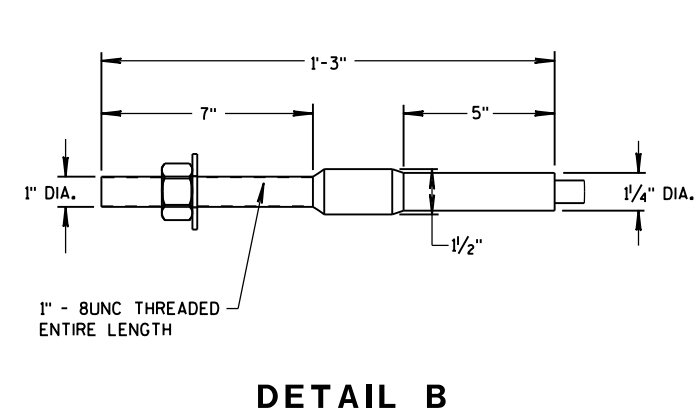
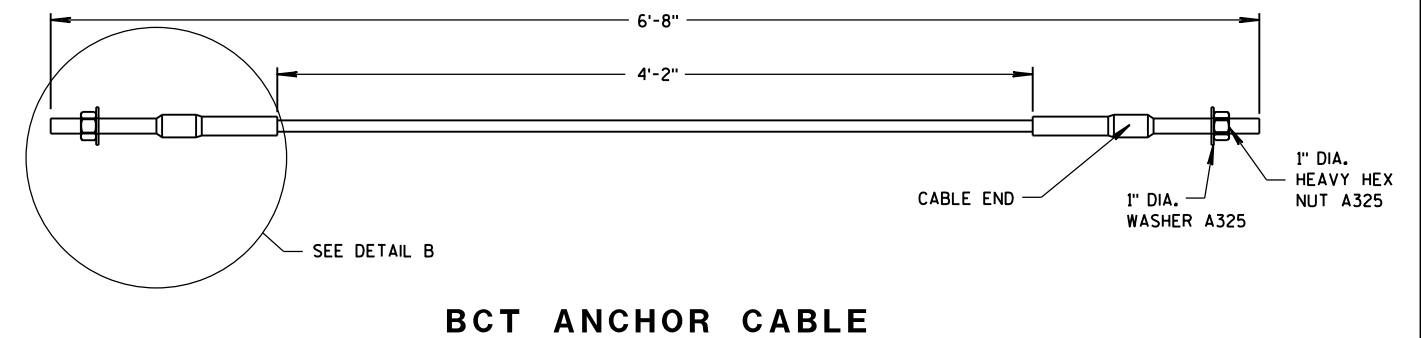
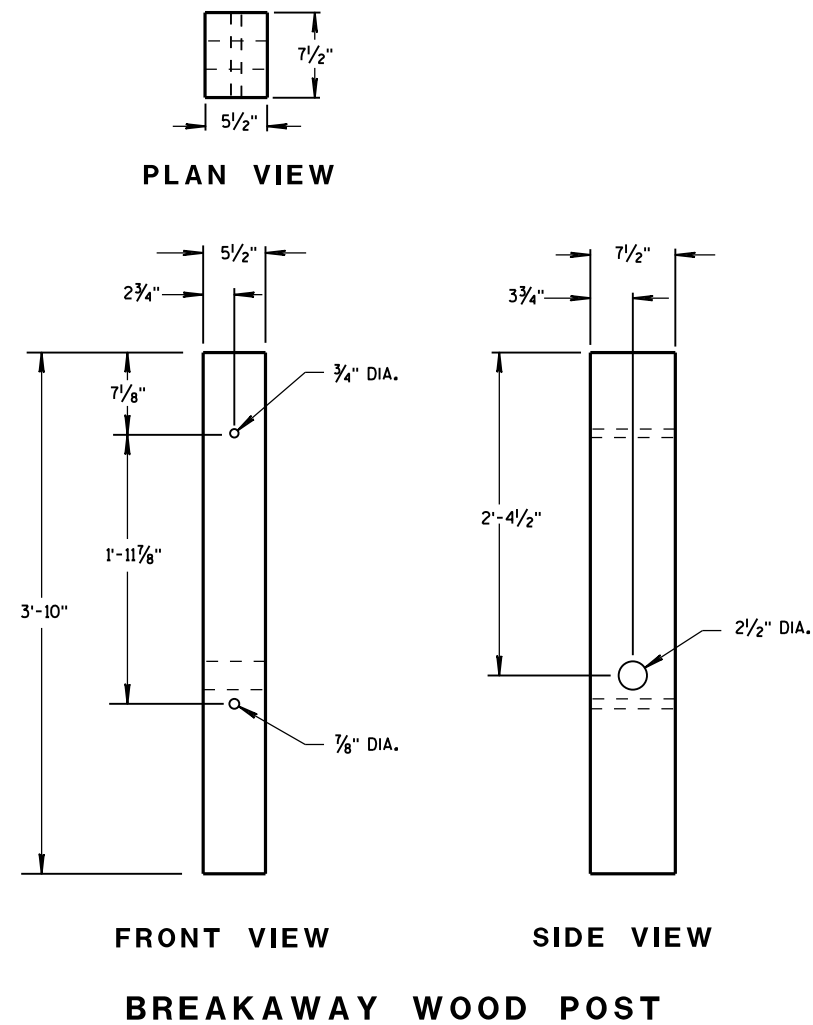
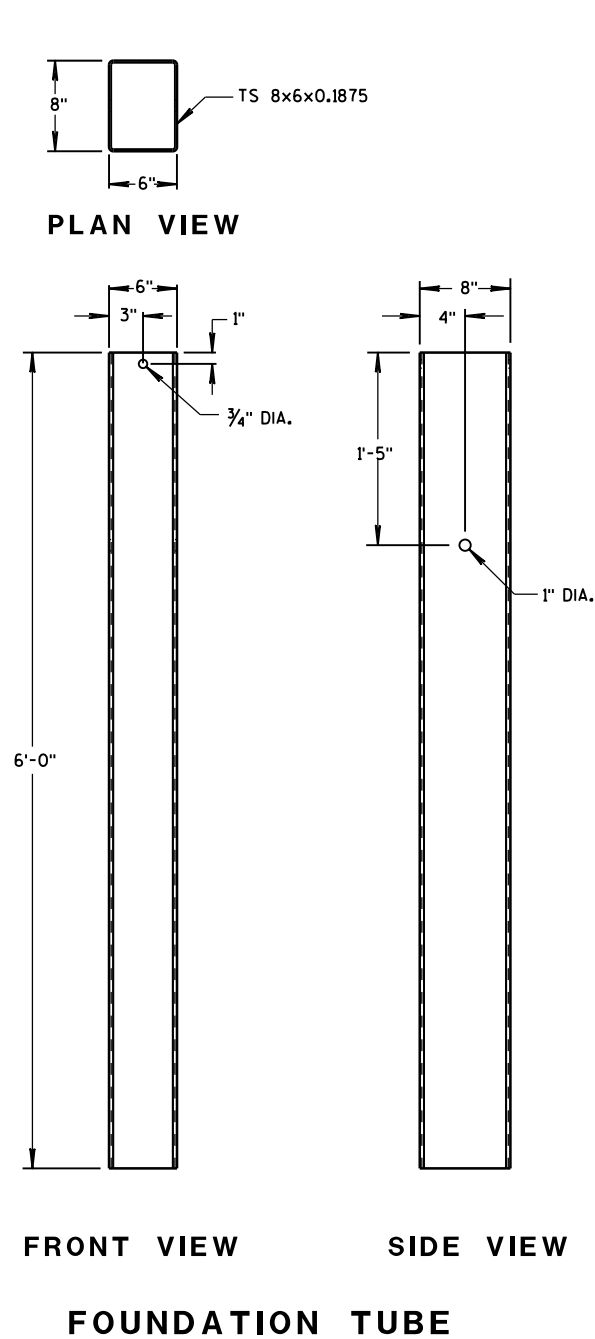
FRONT VIEW

W BEAM END  
SECTION ROUNDED

MIDWEST GUARDRAIL SYSTEM (MGS) TYPE 2 TERMINAL
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

6

S.D.D. 14 B 47-2a



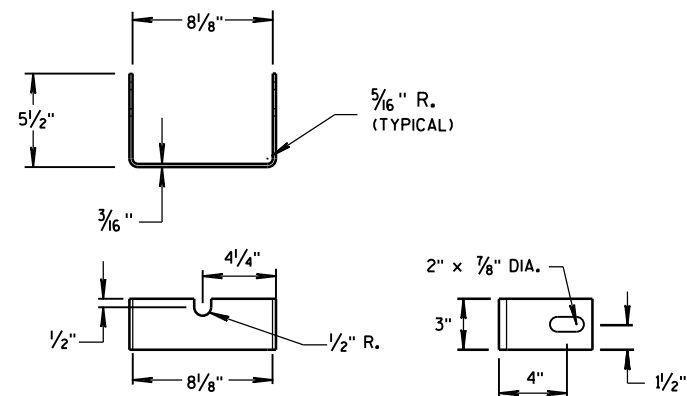
MIDWEST GUARDRAIL  
SYSTEM (MGS) TYPE 2 TERMINAL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

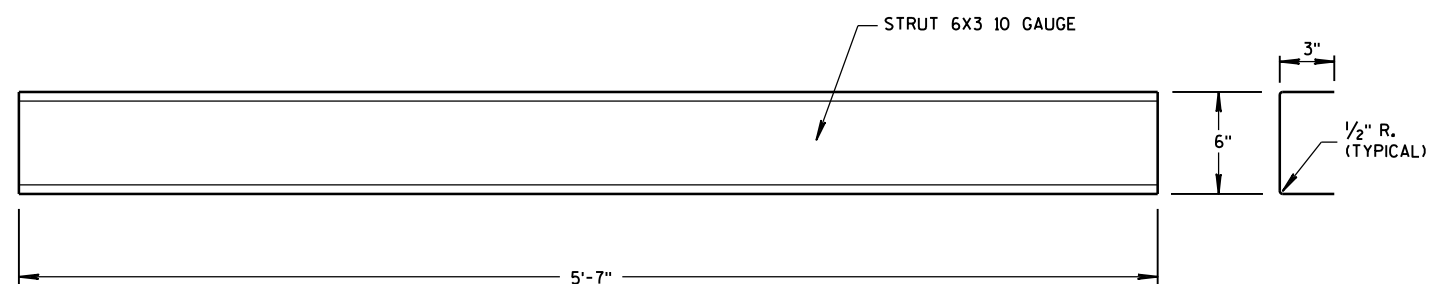
## GENERAL NOTES

BCT ANCHOR CABLE IS A 3/4" DIAMETER 6X19 IWRC IPS GALVANIZED WIRE ROPE. THE SWAGED FITTINGS AND STUD ARE REQUIRED. END FITTING SHALL BE MACHINED FROM HOT-ROLLED CARBON STEEL CONFORMING TO ASTM A576 GRADE 1035 AND GALVANIZED ACCORDING TO ASTM A123. TREADED STUD SHALL CONFORM TO ASTM A325 OR SAE GRADE 5. MINIMUM BREAKING STRENGTH OF WIRE ROPE IS 43,000 LB. WIRE ROPE IS TO BE TAUT.

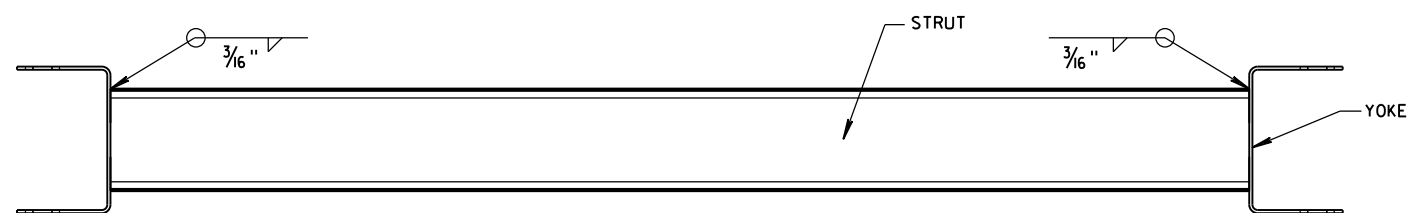




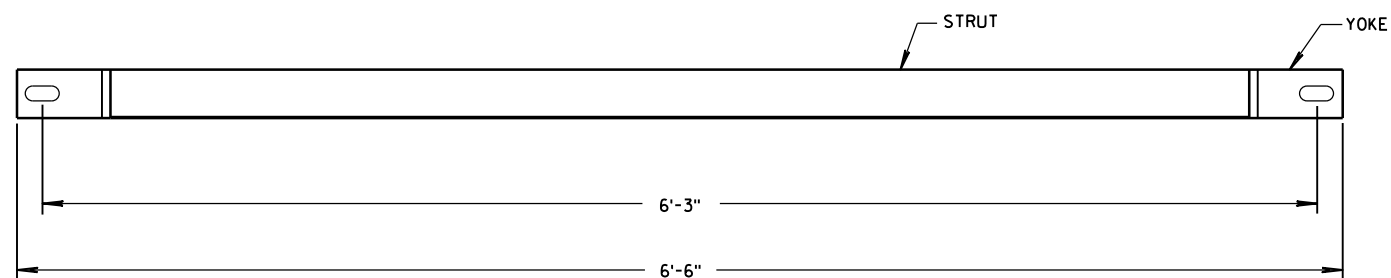
YOKE DETAIL



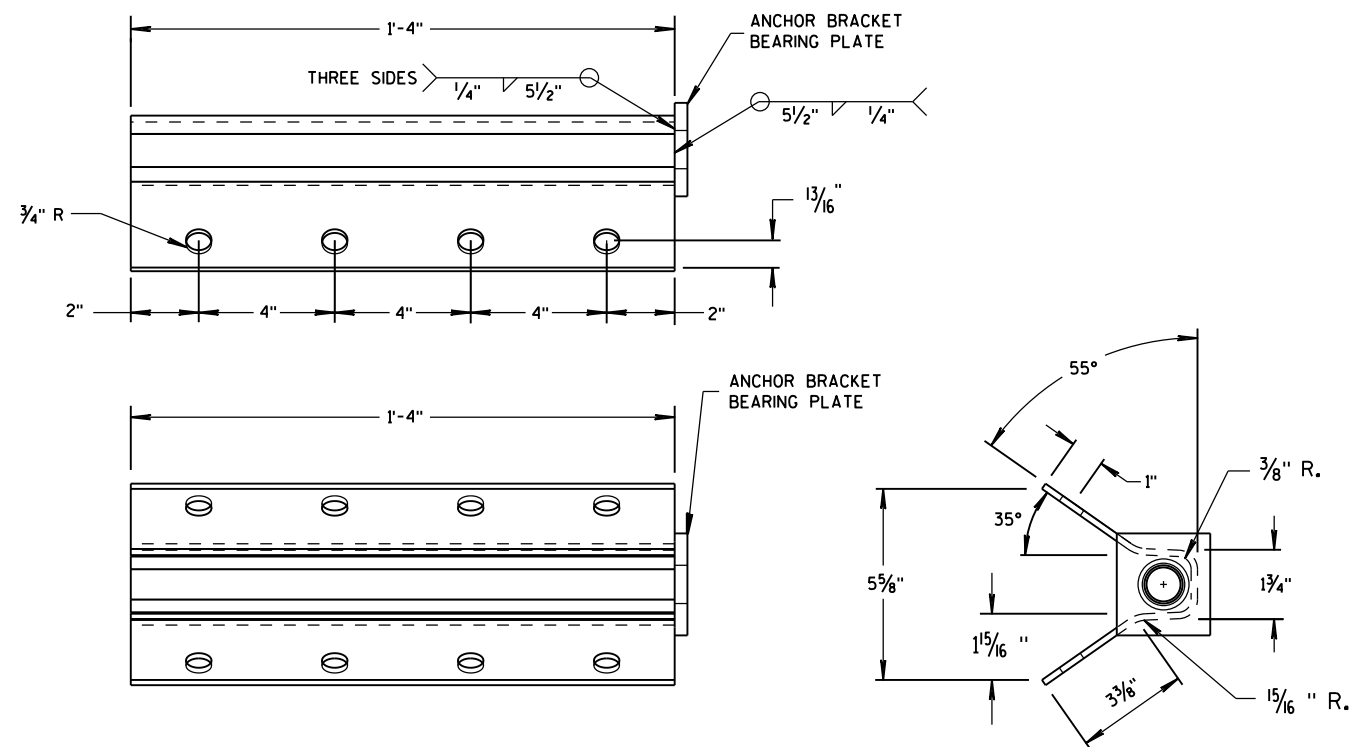
STRUT DETAIL



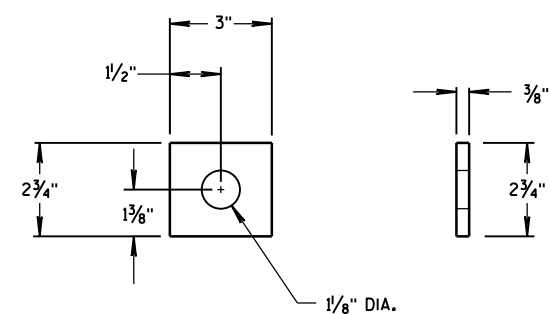
PLAN VIEW



FRONT VIEW  
GROUND STRUT DETAIL



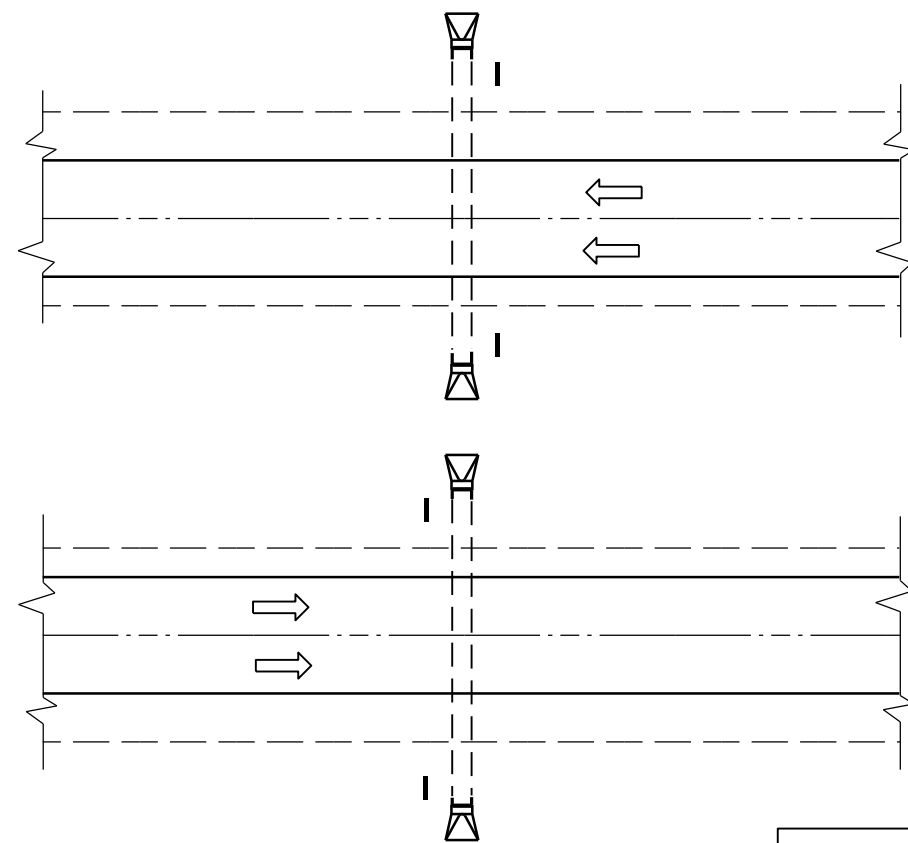
ANCHOR BRACKET

ANCHOR BRACKET  
BEARING PLATE

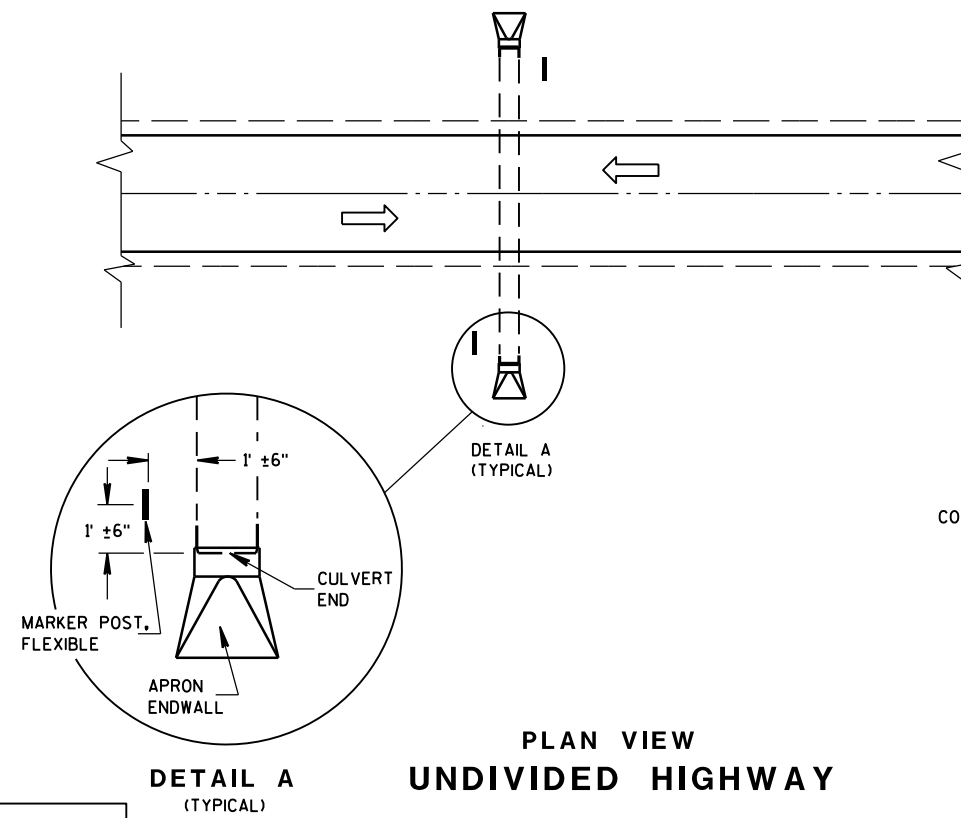
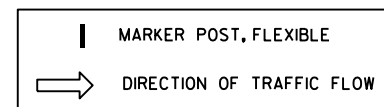
MIDWEST GUARDRAIL  
SYSTEM (MGS) TYPE 2 TERMINAL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
June 2014 /S/ Jerry H. Zogg  
DATE ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA



PLAN VIEW  
DIVIDED HIGHWAY

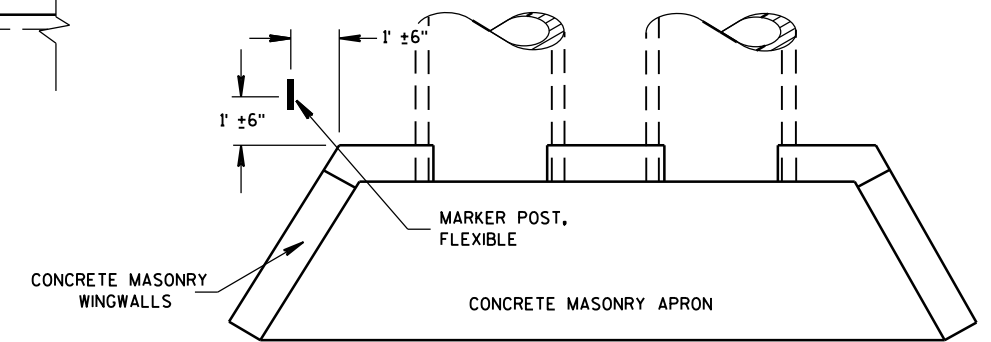


PLAN VIEW  
UNDIVIDED HIGHWAY

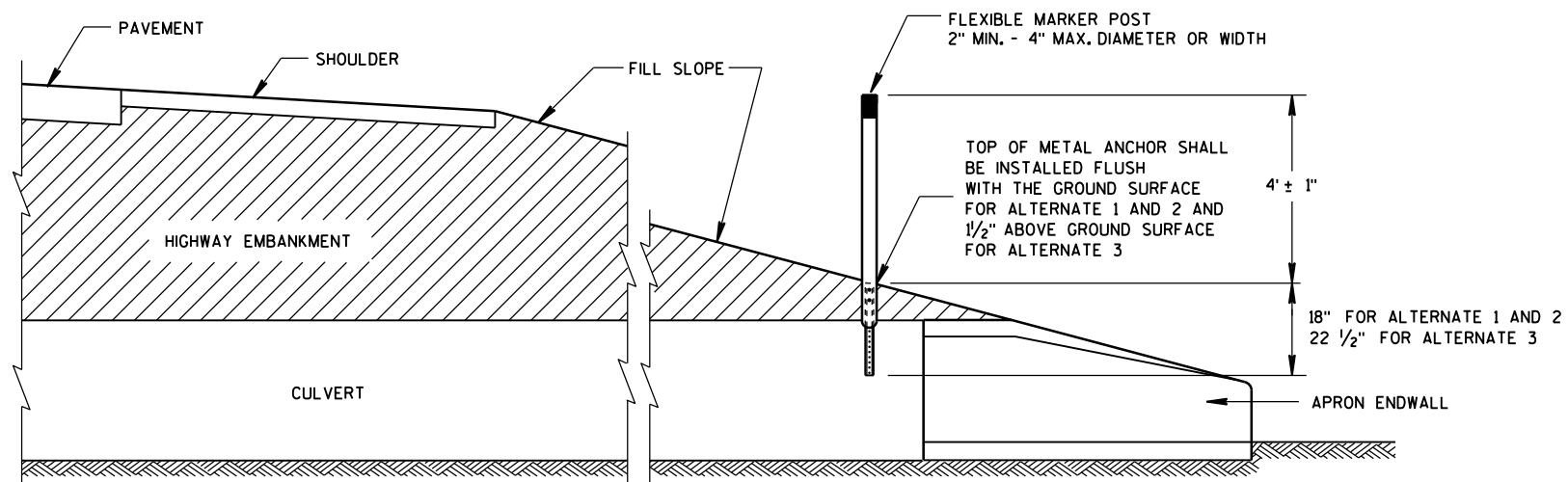
### FLEXIBLE MARKER POST LOCATION

### GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



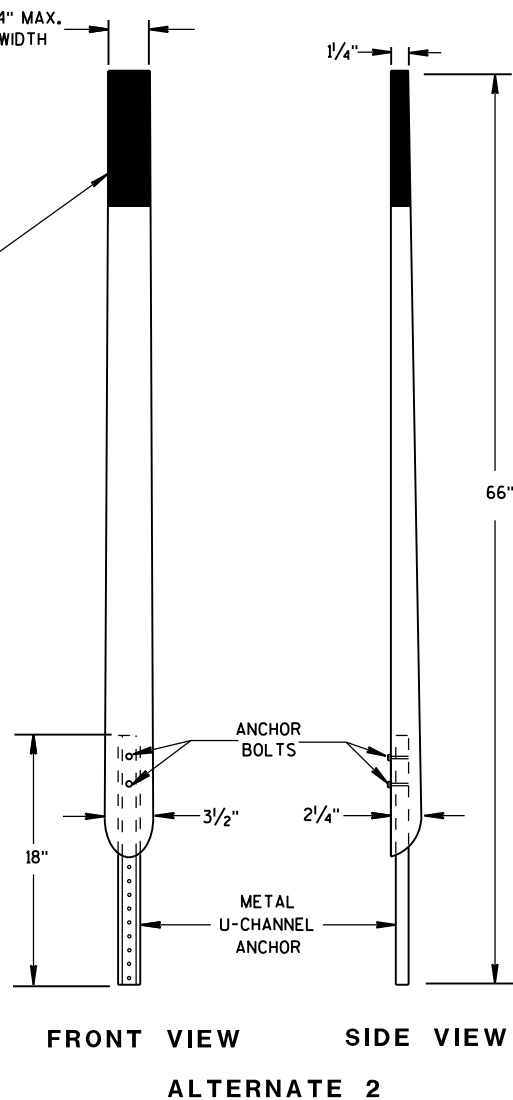
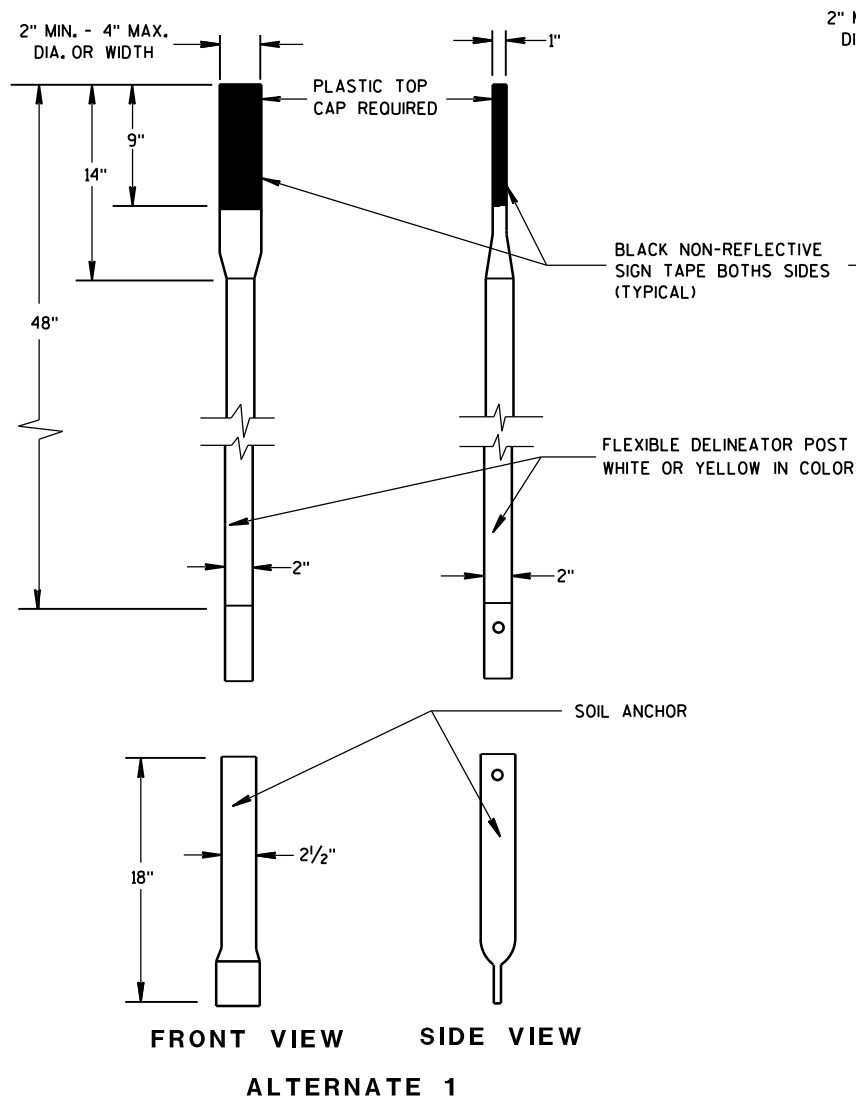
PLAN VIEW  
CONCRETE MASONRY ENDWALLS FOR  
CULVERT PIPE AND PIPE ARCH



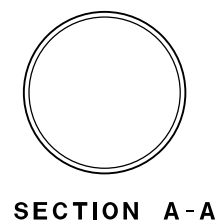
CROSS SECTION  
FLEXIBLE MARKER POST

FLEXIBLE MARKER POST  
FOR CULVERT END

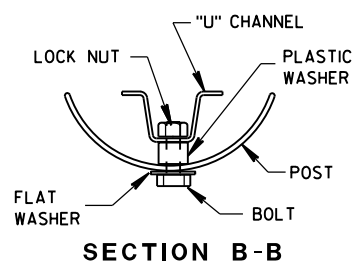
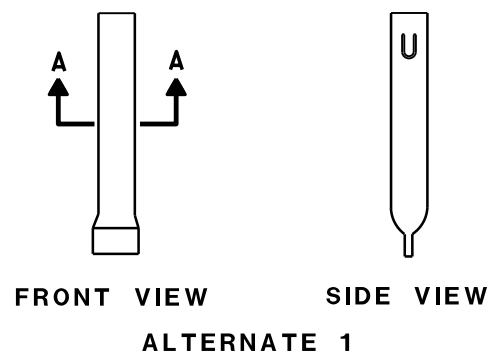
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



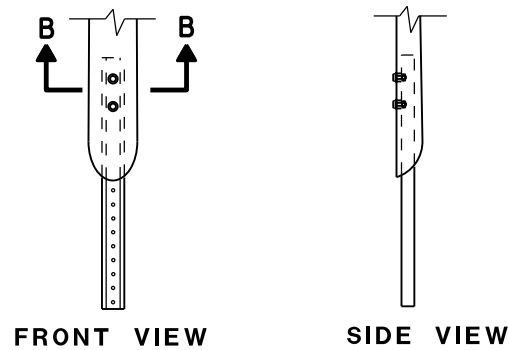
FLEXIBLE MARKER POSTS



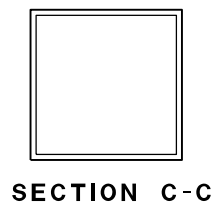
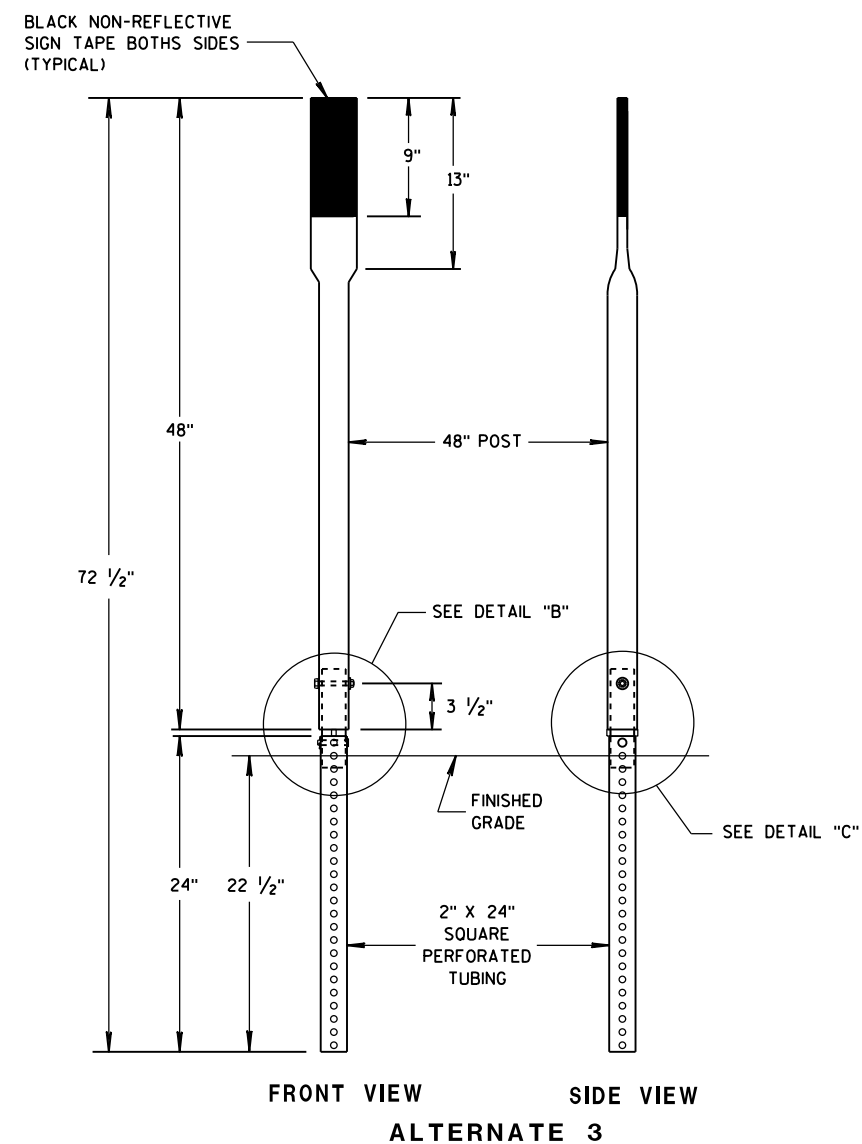
SECTION A-A



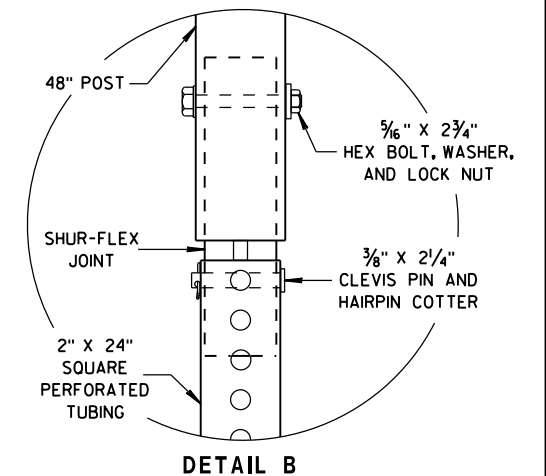
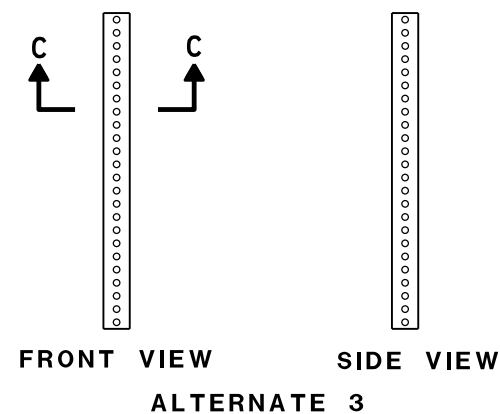
SECTION B-B



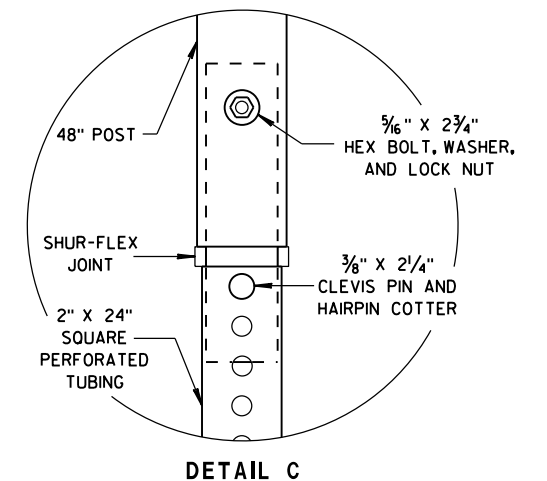
FLEXIBLE MARKER POST ANCHORS



SECTION C-C



DETAIL B



DETAIL C

FLEXIBLE MARKER POST FOR CULVERT END

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
10/1/2012 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA

LEGEND

- TYPE III BARRICADE WITH ATTACHED SIGN
- SIGN ON PERMENENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLASHING ARROW BOARD
- TYPE "A" WARNING LIGHT (FLASHING)
- REMOVING PAVEMENT MARKING
- DIRECTION OF TRAFFIC
- WORK AREA

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIREABLE) DISTANCE TO EXISTING SIGNS.

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON "COVERED" OR "DOWNED" SIGNS.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUMS.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

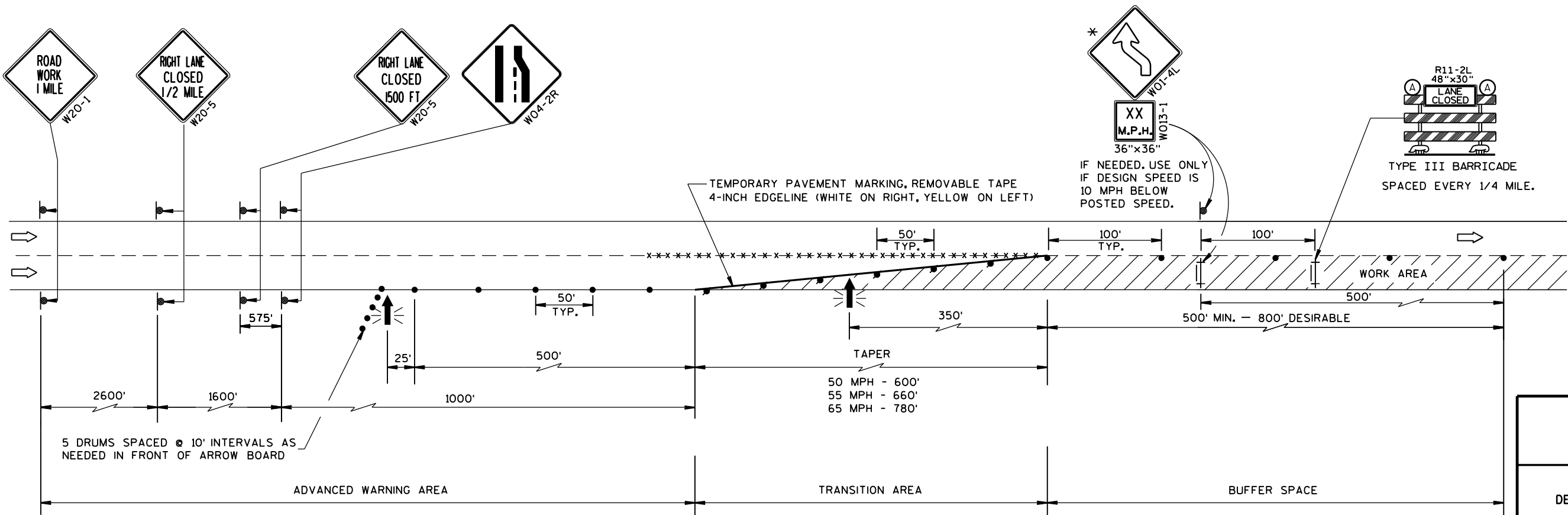
REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR LONGER THAN 4 OR MORE DAYS AND NIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP. THE LANE CLOSURE MUST MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE 1/2 THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.

\* THE LEFT REVERSE CURVE SIGN (WO1-4L) IS ONLY REQUIRED WHEN THIS DETAIL IS USED IN COMBINATION WITH "SINGLE LANE CROSSOVER" DETAIL.



TRAFFIC CONTROL, LANE CLOSURE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Feb. 2015 DATE	/S/ Travis Fettes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

LEGEND

- TRAFFIC CONTROL DRUM
- ⦿ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ⚡➡ FLASHING ARROW BOARD
- ▨ WORK AREA

GENERAL NOTES

THIS DETAIL IS TYPICAL FOR CLOSING THE RIGHT SHOULDER. FOR CLOSING THE LEFT SHOULDER, REVERSE THE TRAFFIC CONTROL.

THIS DETAIL MAY BE USED FOR DIVIDED ROADWAYS WITH ANY NUMBER OF TRAVEL LANES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

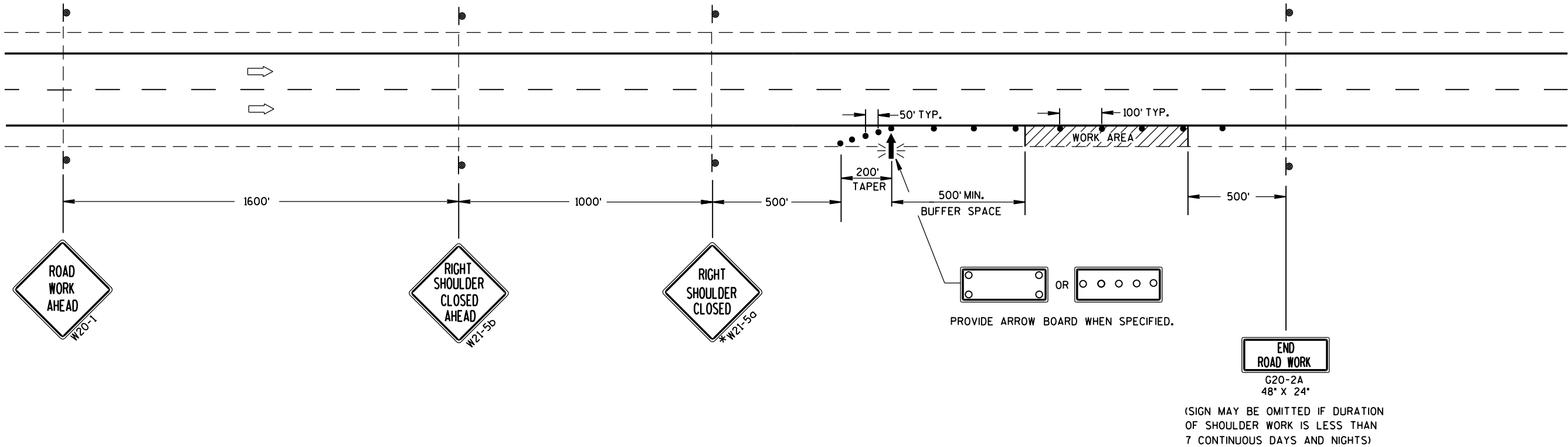
SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

WHEN A RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

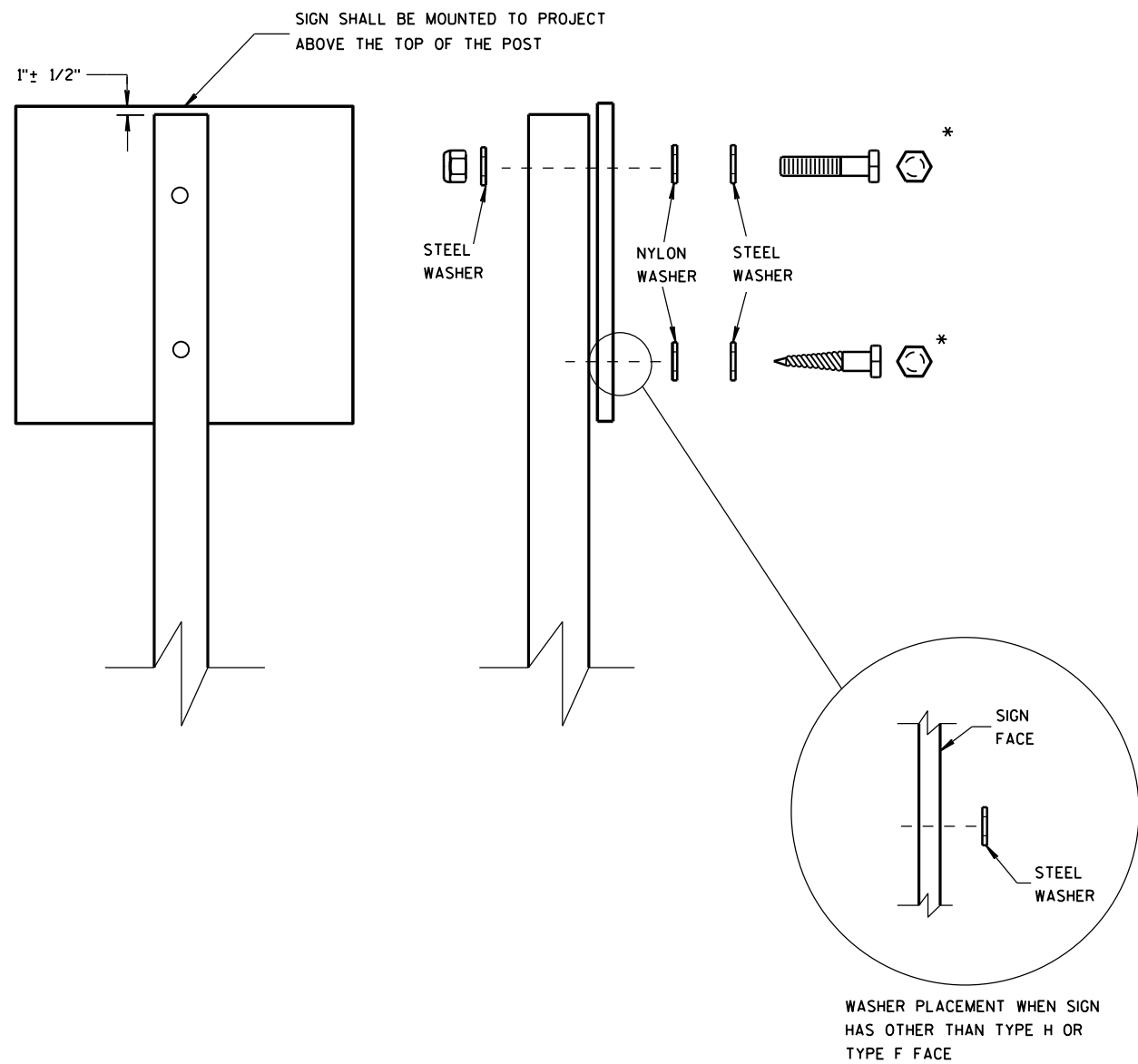
\*FOR SHORT DURATION SHOULDER WORK OF LESS THAN ONE HOUR, THE W21-5a SIGN MAY BE OMITTED.



TRAFFIC CONTROL  
SHOULDER CLOSURE ON DIVIDED  
ROADWAY, SPEEDS GREATER  
THAN 40 MPH

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
8/2013 /S/ Travis Feltz  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA



NUTS, BOLTS AND LAGS USED FOR MOUNTING SIGNS SHALL HAVE HEXAGONAL HEADS AND SHALL BE EITHER:

- A. HOT DIP GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: A 153, CLASS D, OR SC 3
- B. ELECTRO-GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION: B 633, TYPE III, SC 3

THREADS ON BOLTS AND NUTS SHALL BE MANUFACTURED WITH SUFFICIENT ALLOWANCE FOR THE CADMIUM PLATE OR GALVANIZED COATING TO PERMIT THE NUTS TO RUN FREELY ON THE BOLTS.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
  - MACHINE BOLTS - 5/16" X 6-1/2" OR 7" LENGTH W/ NUTS

- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" LENGTH W/ NUTS
  - RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
  - 1-1/4" O.D. X 3/8" I.D. X .080 NYLON FOR ALL TYPE H SIGNS

\* TWO DIFFERENT FASTENING SYSTEMS ARE SHOWN FOR ILLUSTRATION PURPOSES. ON ANY INDIVIDUAL SIGN, EITHER ONE OR THE OTHER SYSTEM SHALL BE USED. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA. FOR A SINGLE POST INSTALLATION, ALL SIGNS GREATER THAN 9 SQ. FT. REQUIRE THE USE OF 3 FASTENERS.

ATTACHMENT OF SIGNS TO POSTS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED Feb. 2015 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

EARTHWORK DATA TABLE

WISCONSIN ST. (FOR INFORMATION ONLY)

STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
	Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.25	
313+00	0	0	0	0	0	0	0	0	0
314+00	0	0	5	0	0	10	0	12	-12
315+00	6	0	3	11	0	15	11	31	-20
316+00	4	0	1	18	0	8	29	40	-11
317+00	0	0	2	8	0	5	37	47	-9
318+00	0	0	0	1	0	3	38	51	-13
Column totals				38	0	41			

EARTHWORK DATA TABLE

LAWSON SCHOOL RD. (FOR INFORMATION ONLY)

STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
	Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.25	
396+00	0	0	0	0	0	0	0	0	0
397+00	0	0	3	0	0	5	0	6	-6
398+00	4	0	4	8	0	13	8	23	-15
399+00	4	0	6	15	0	18	23	46	-23
400+00	9	0	18	24	0	44	47	101	-54
401+00	0	0	0	16	0	33	63	142	-79
Column totals				63	0	114			

EARTHWORK DATA TABLE

CTH O (FOR INFORMATION ONLY)

STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
	Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.25	
484+00	0	0	0	0	0	0	0	0	0
485+00	0	0	12	0	0	22	0	27	-27
486+00	4	0	2	8	0	25	8	59	-51
487+00	9	0	2	24	0	8	32	69	-37
488+00	6	0	14	27	0	30	59	106	-48
489+00	0	0	0	11	0	26	70	139	-69
Column totals				70	0	111			

EARTHWORK DATA TABLE

BORG RD. (FOR INFORMATION ONLY)

STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
	Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.25	
562+00	0	0	0	0	0	0	0	0	0
563+00	7	0	0	13	0	0	13	0	13
564+00	6	0	1	24	0	1	37	2	36
565+00	0	0	0	11	0	1	49	3	46
Column totals				49	0	2			

EARTHWORK DATA TABLE (FOR INFORMATION ONLY)

STH 67

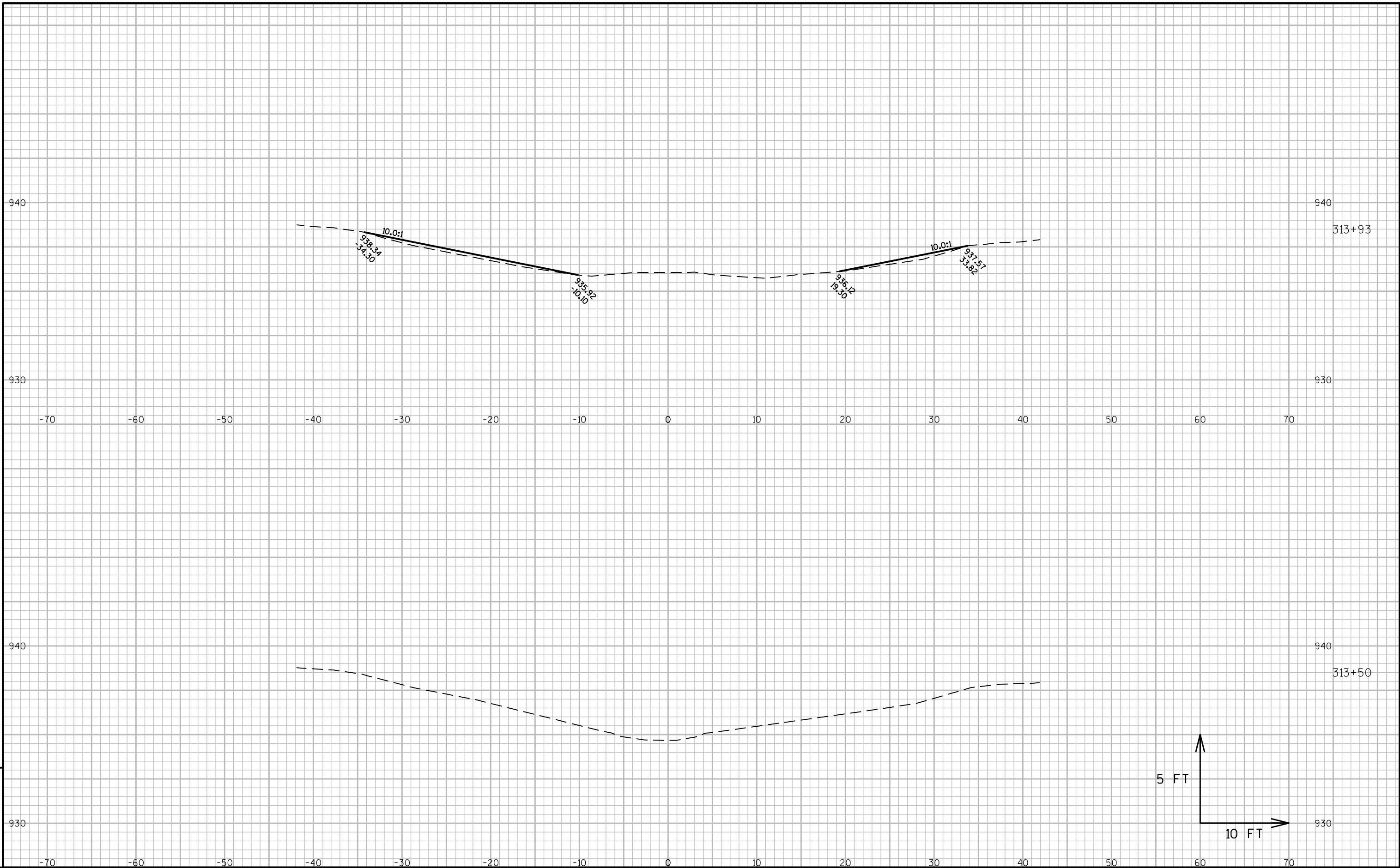
STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
	Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.25	
833+00	0	0	0	0	0	0	0	0	0
834+00	0	0	0	0	0	0	0	0	0
835+00	7	0	0	12	0	0	12	0	12
836+00	6	0	1	24	0	2	36	2	34
837+00	2	0	0	15	0	2	51	5	46
838+00	0	0	0	3	0	0	55	5	50
Column totals				55	0	4			

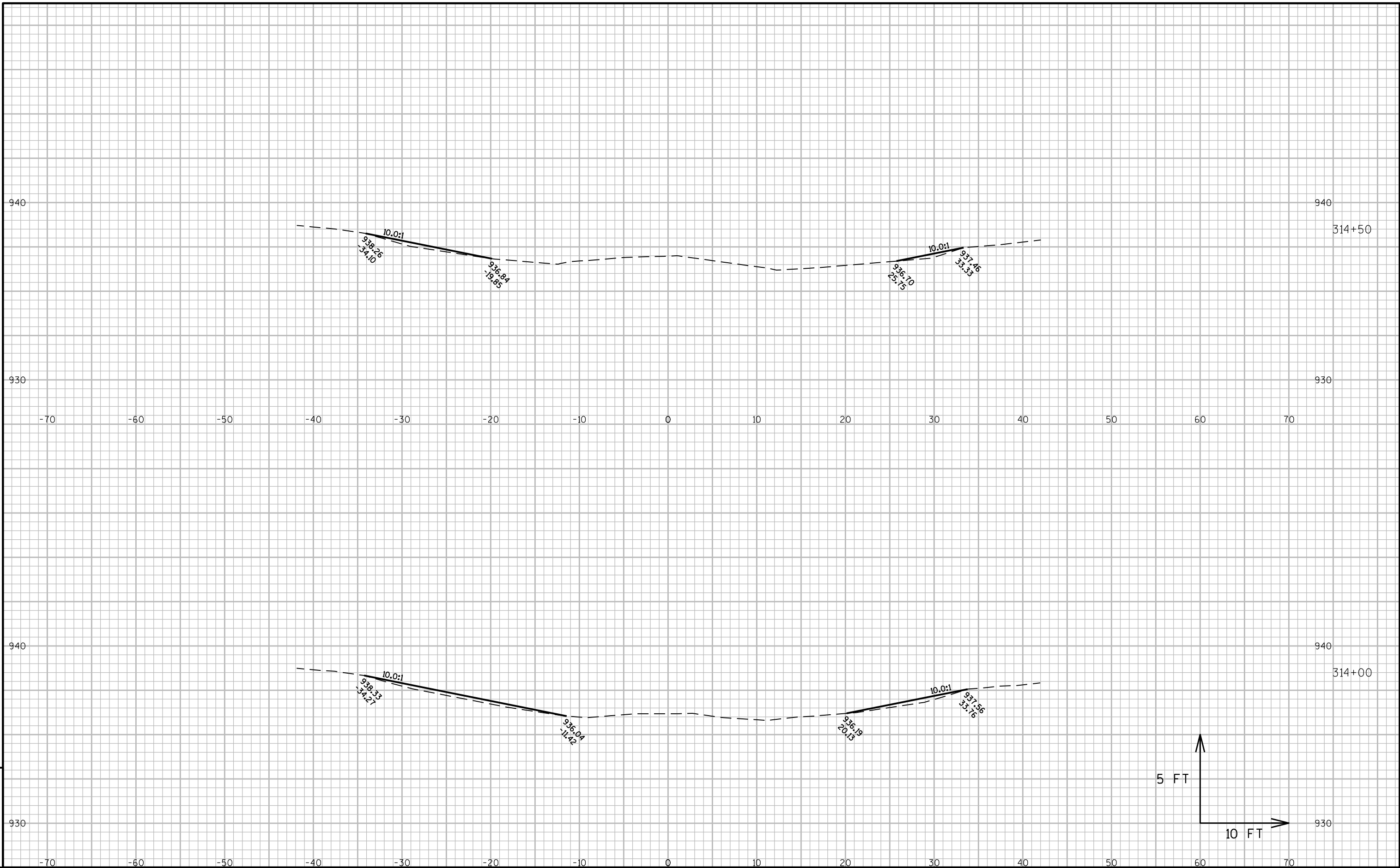
EARTHWORK DATA TABLE

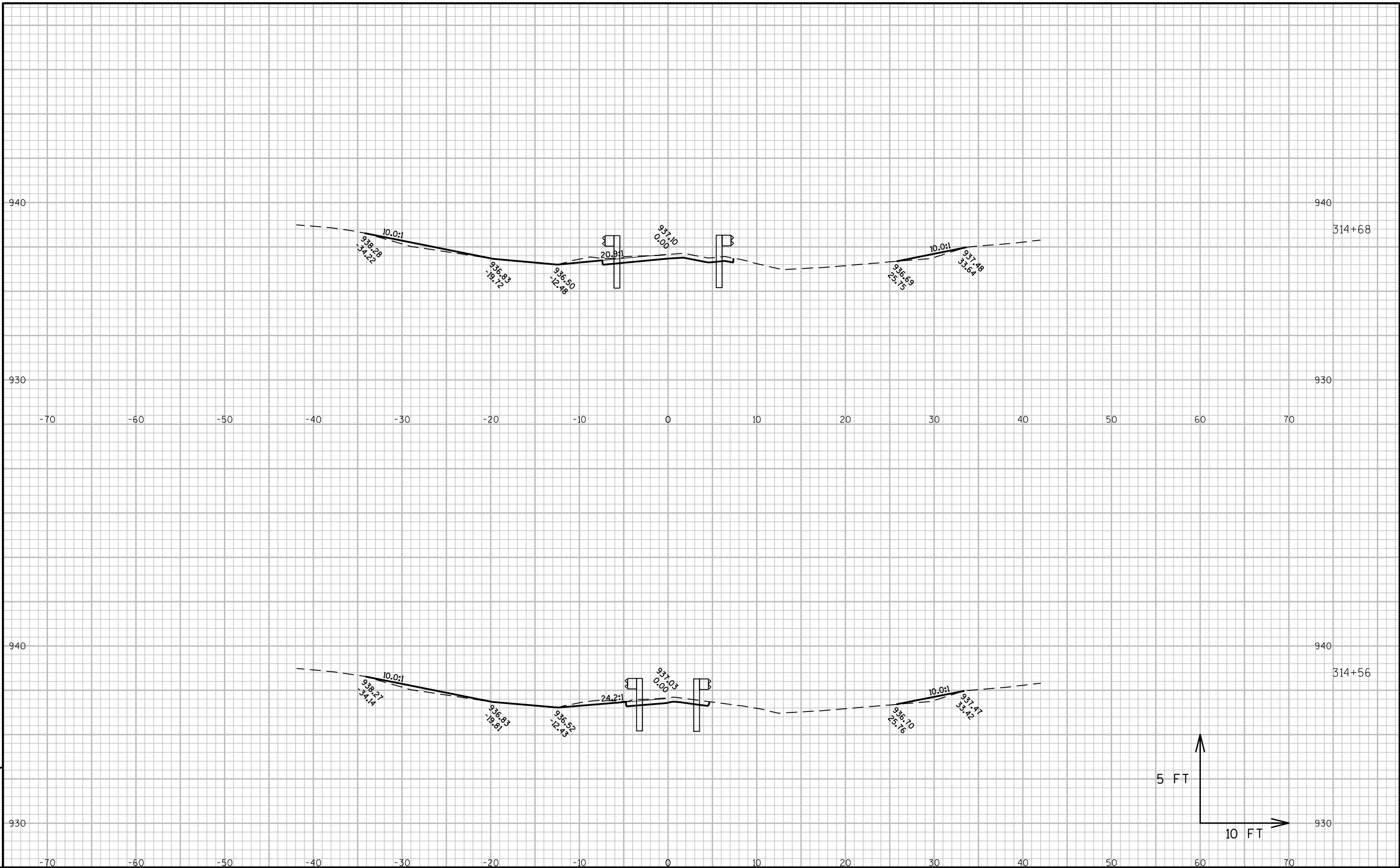
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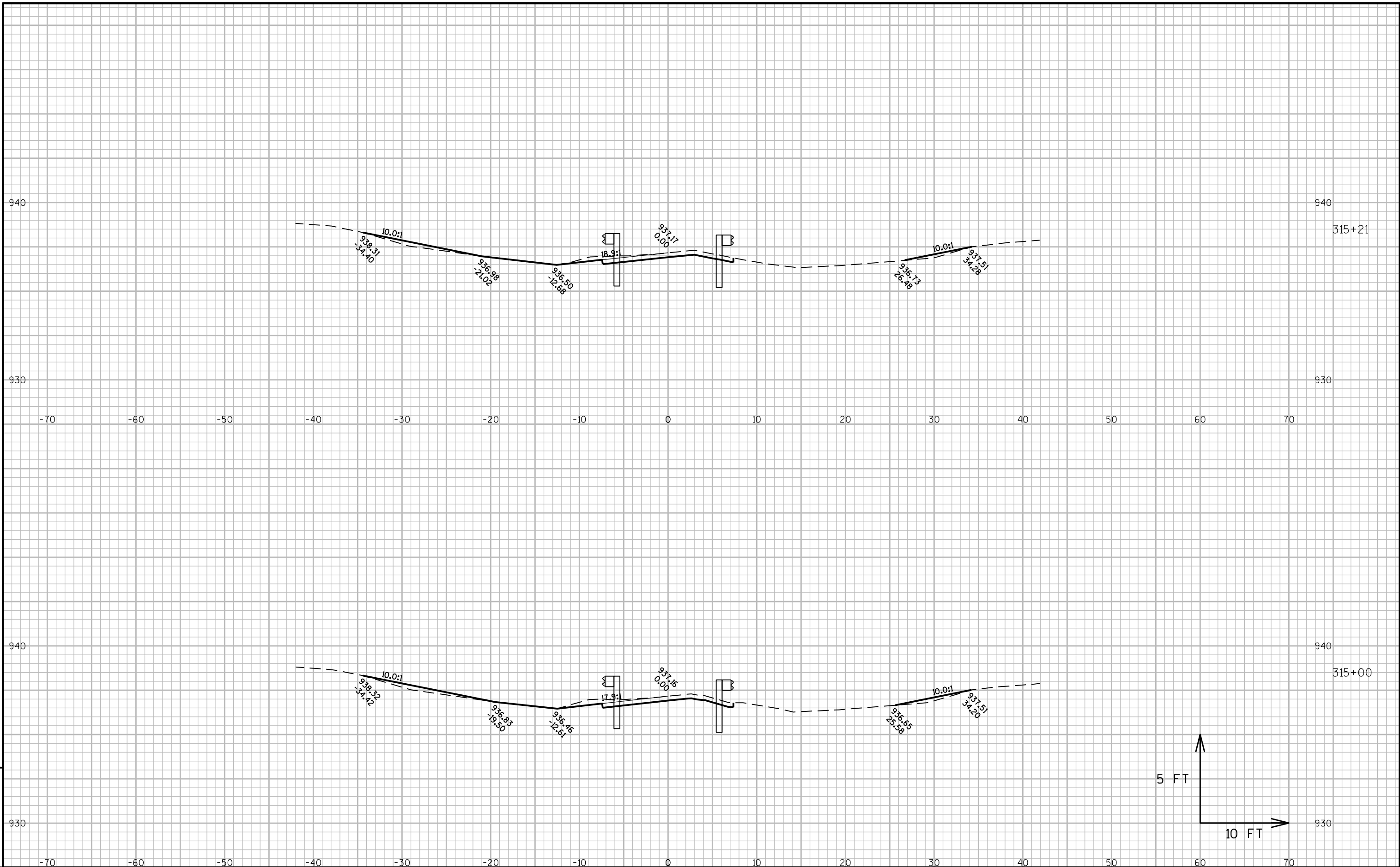
STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
	Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.25	
95+00	0	0	4	0	0	0	0	0	0
96+00	0	0	9	0	0	25	0	31	-31
97+00	0	0	10	0	0	36	0	76	-76
98+00	0	0	7	0	0	31	0	115	-115
99+00	0	0	6	0	0	23	0	144	-144
Column totals				0	0	115			

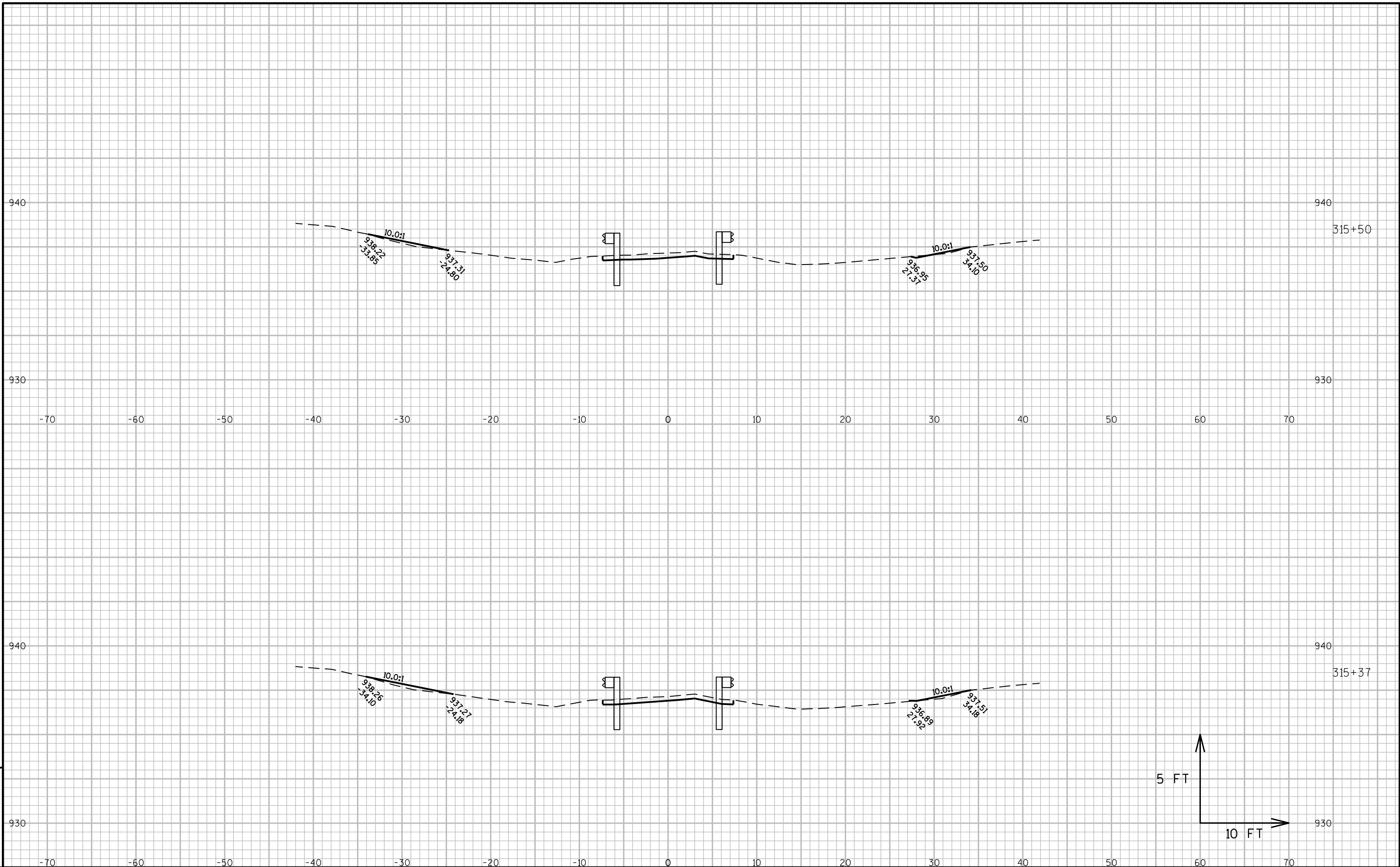


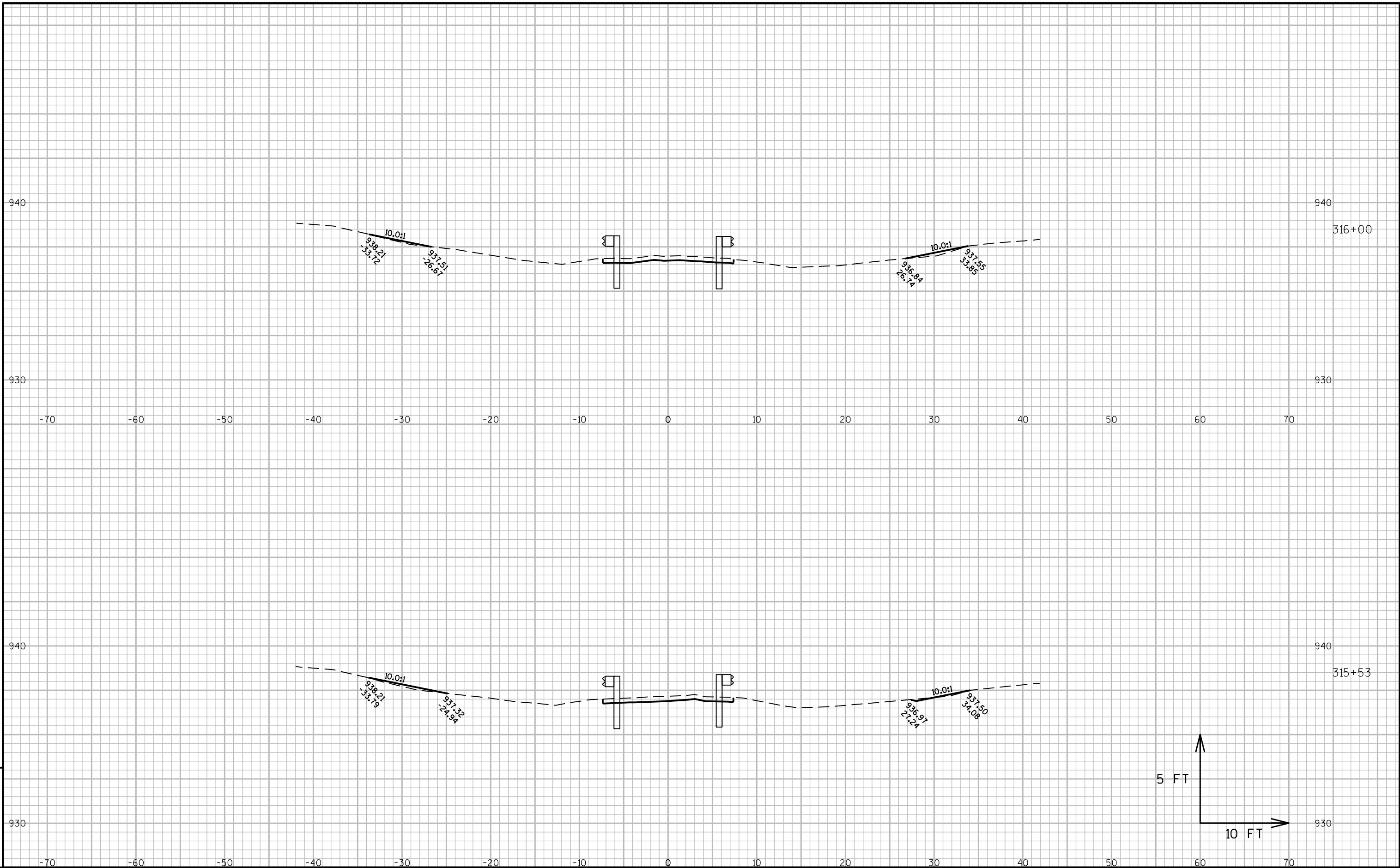


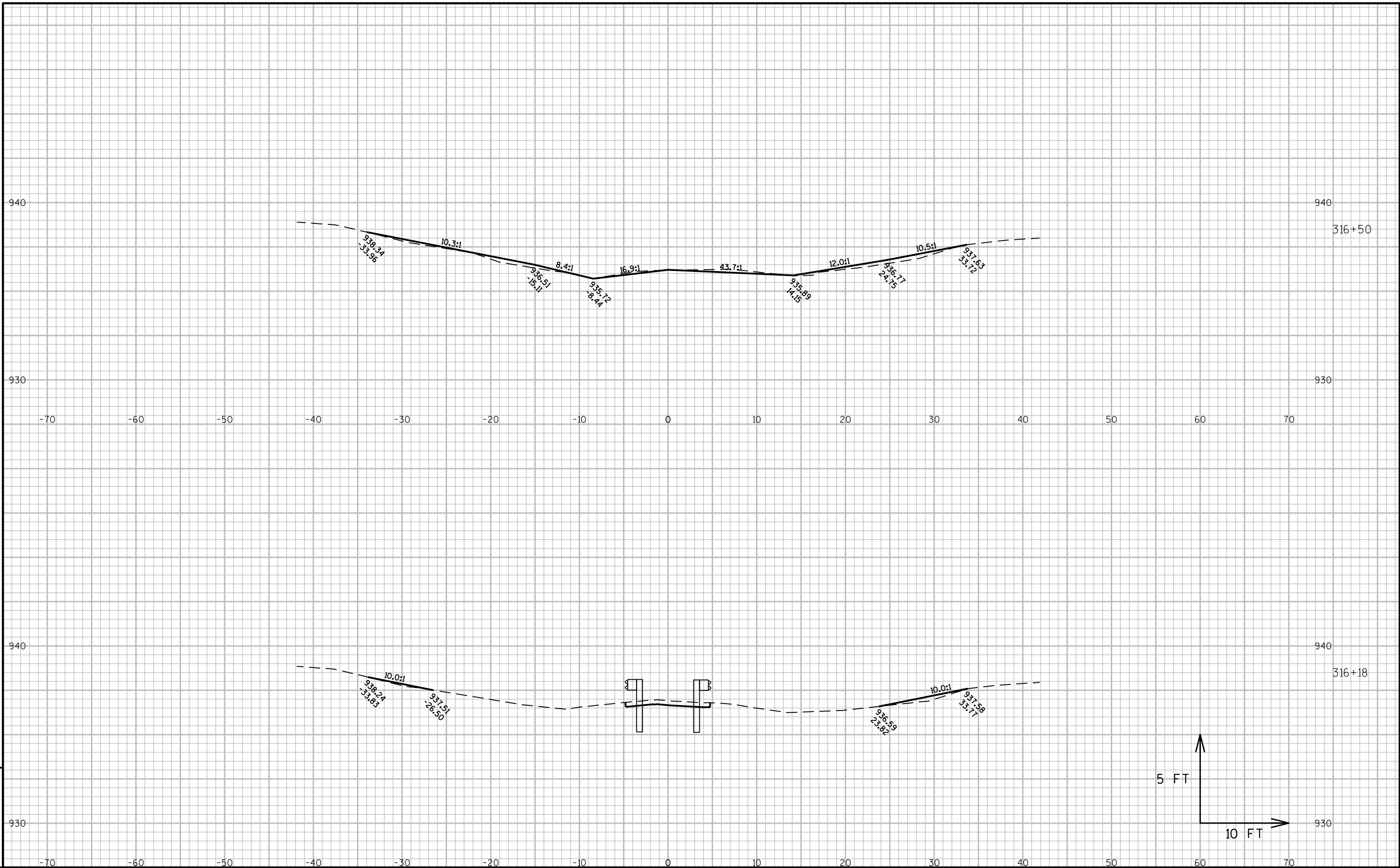


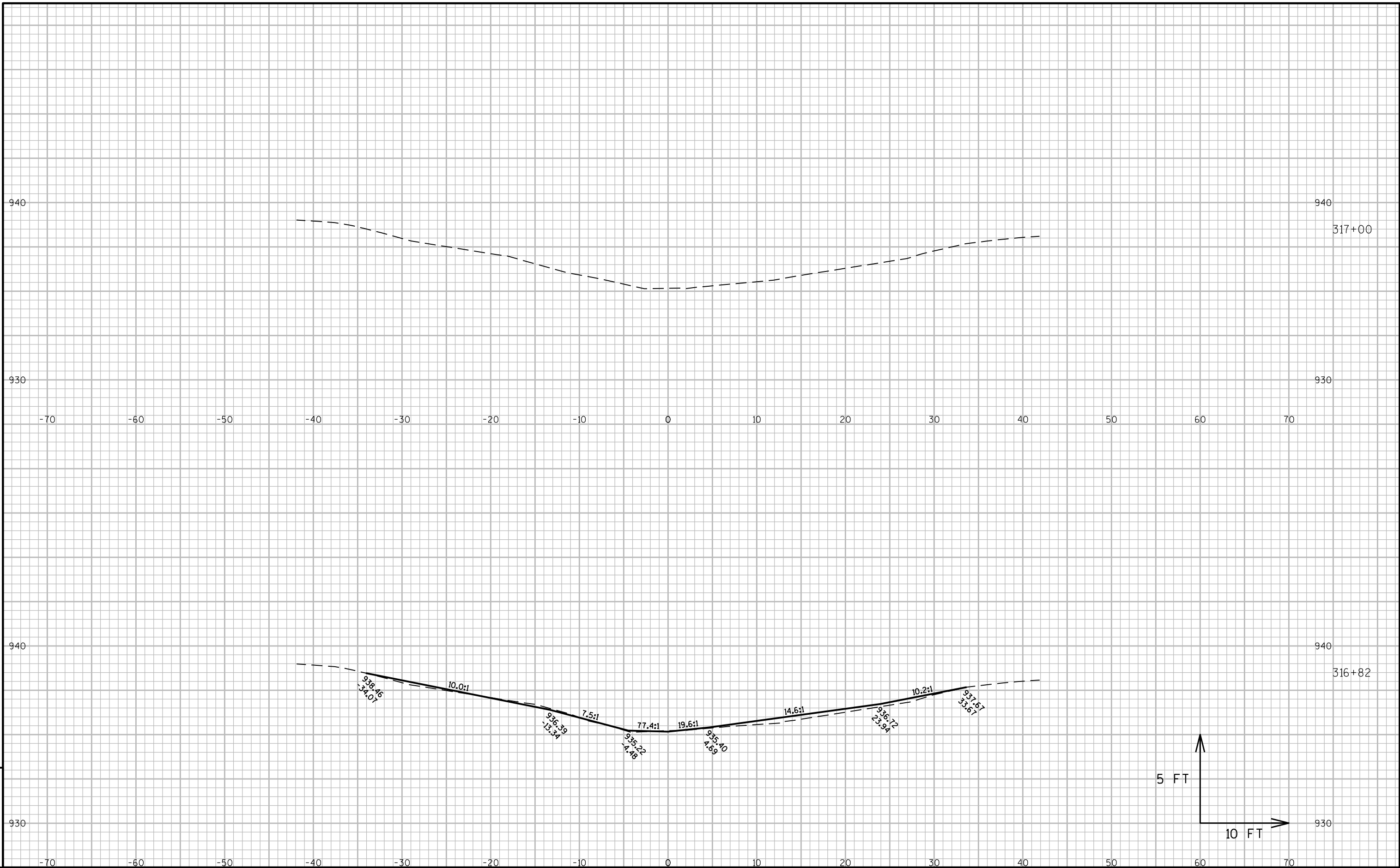




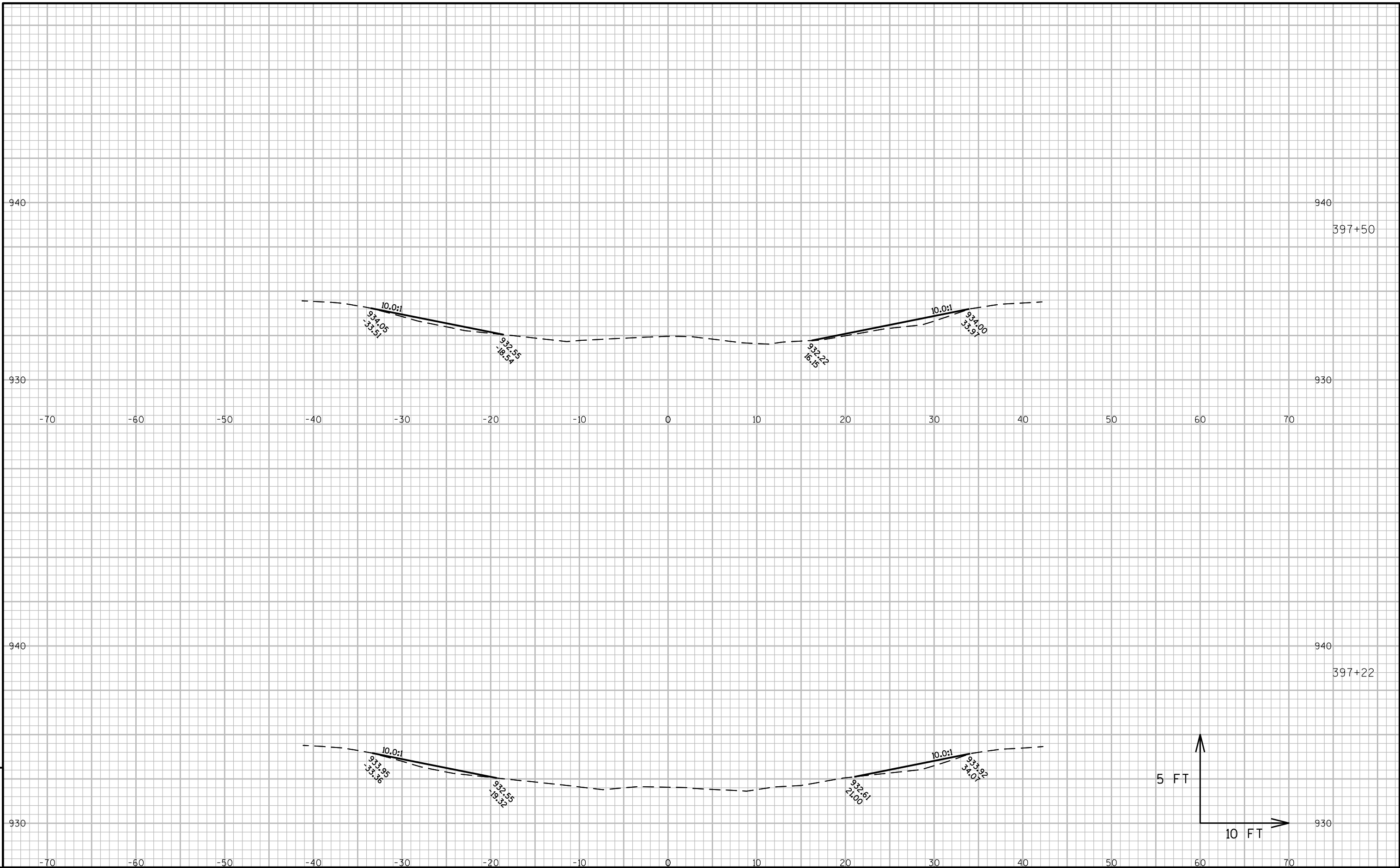


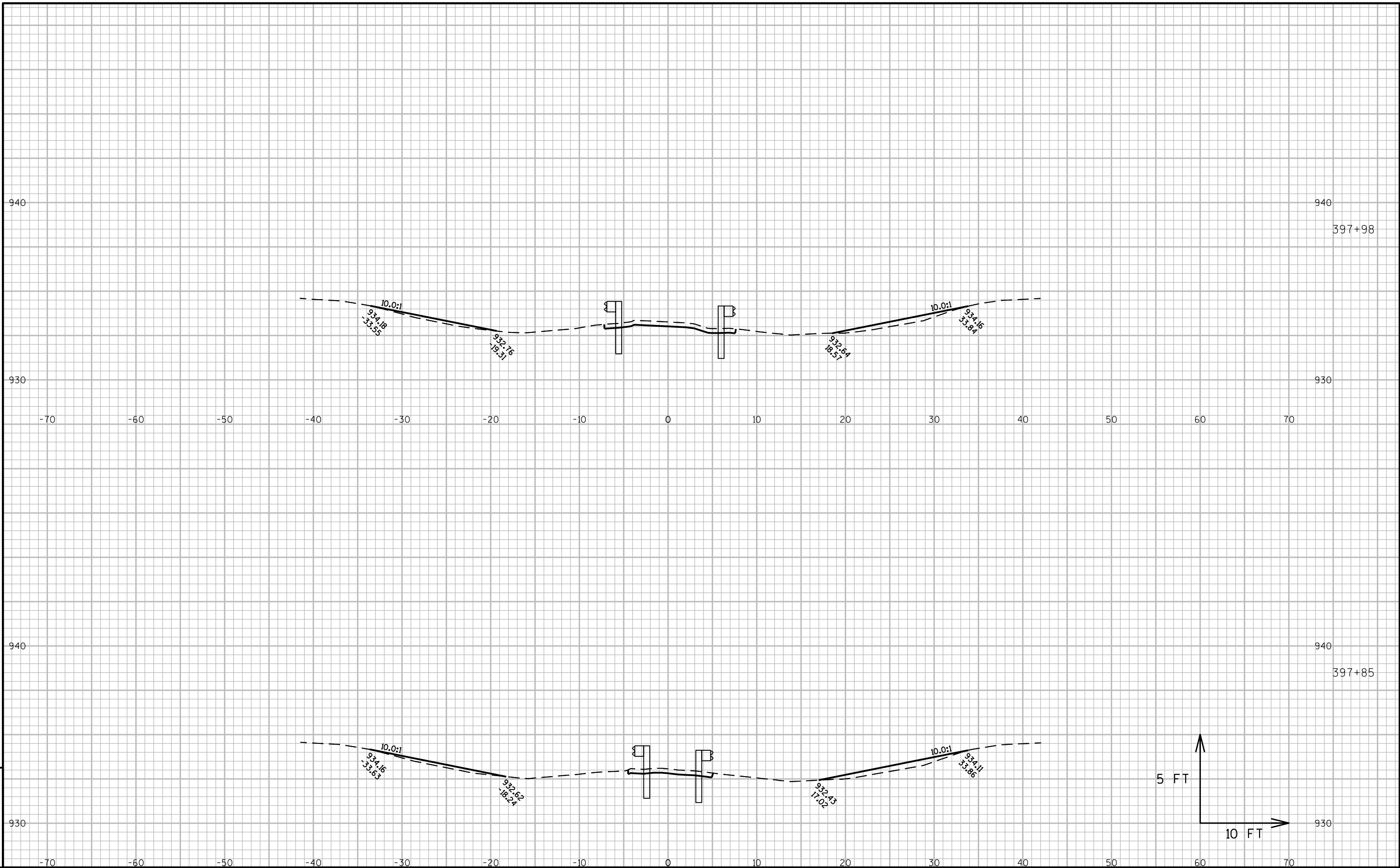


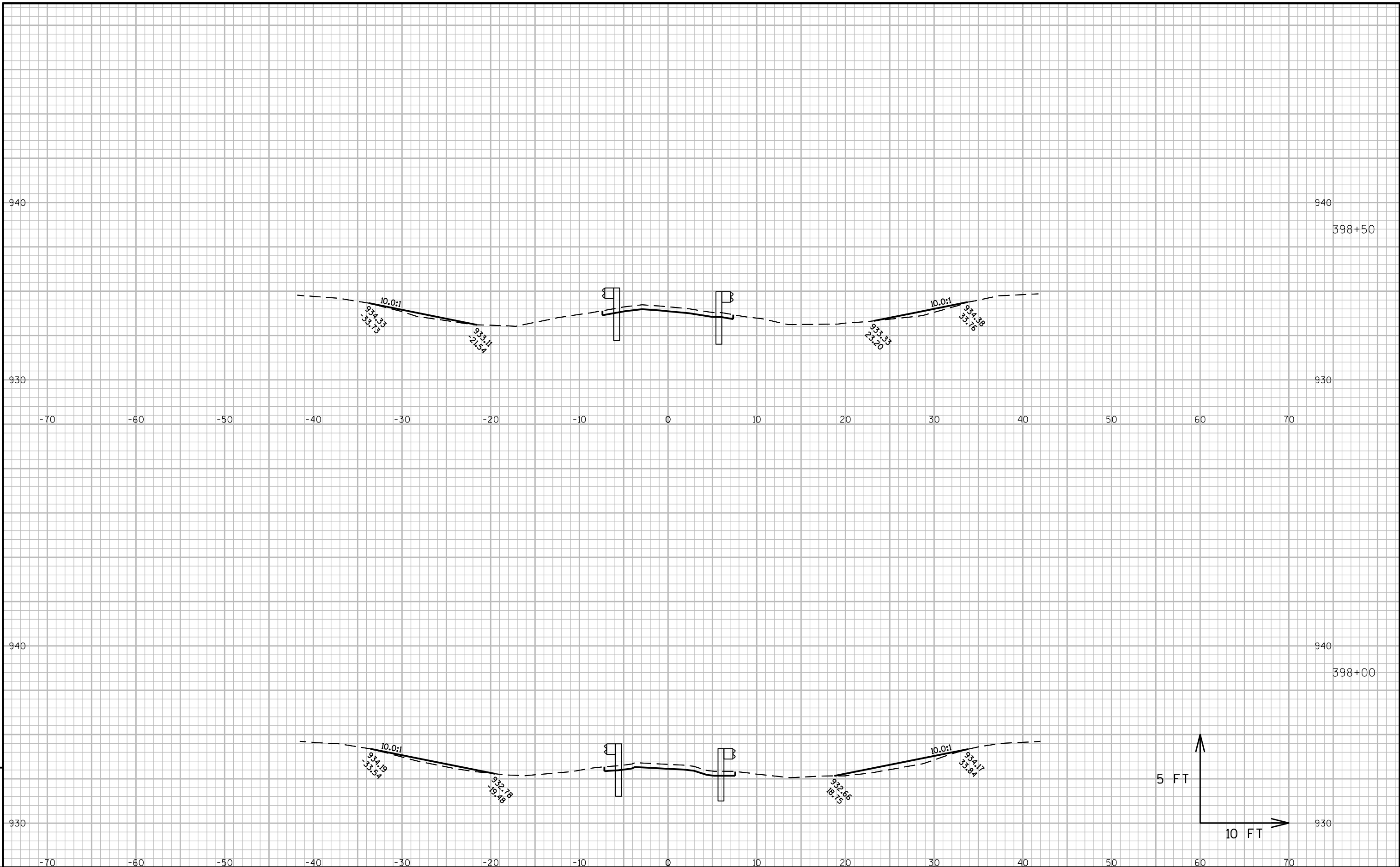


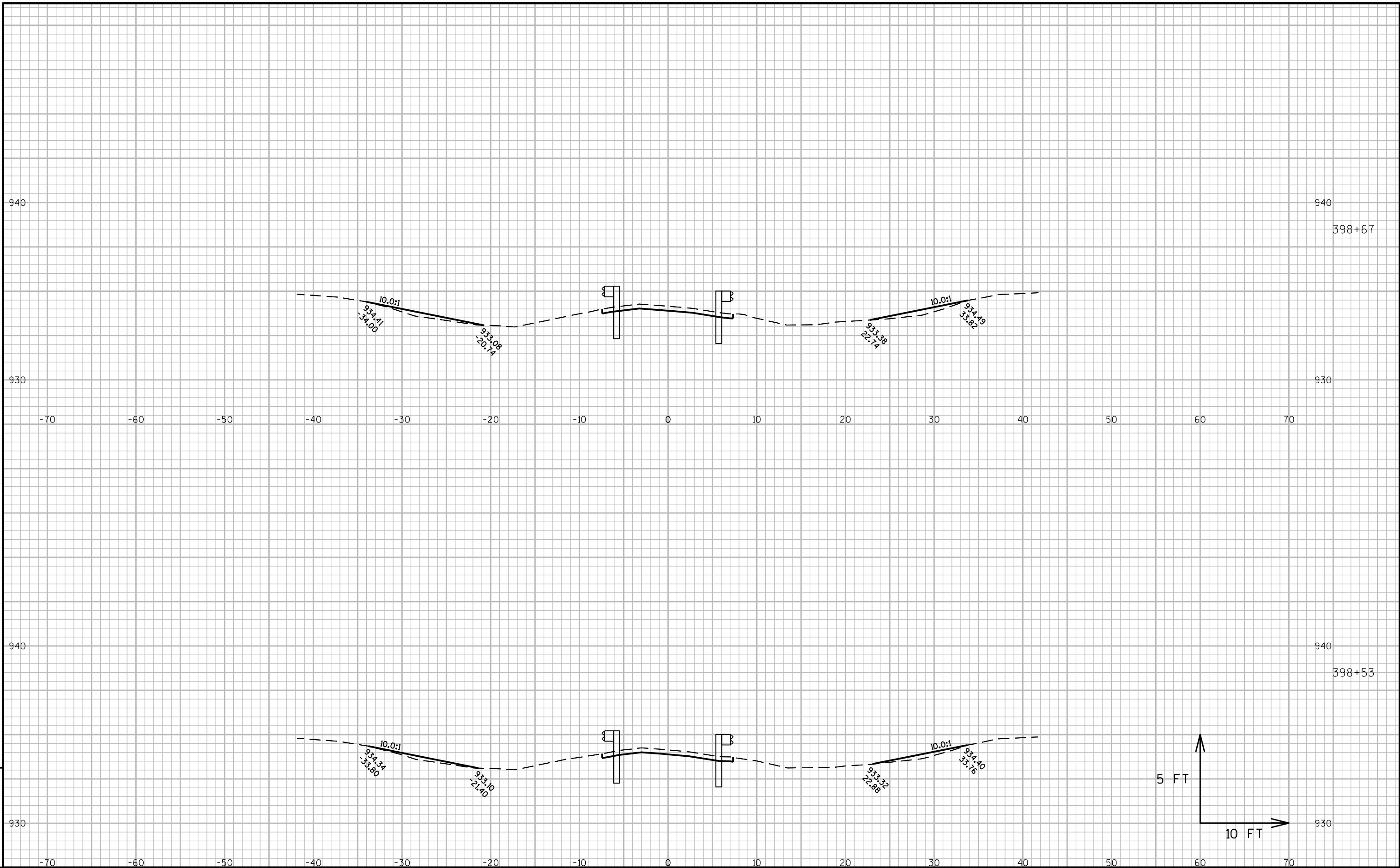


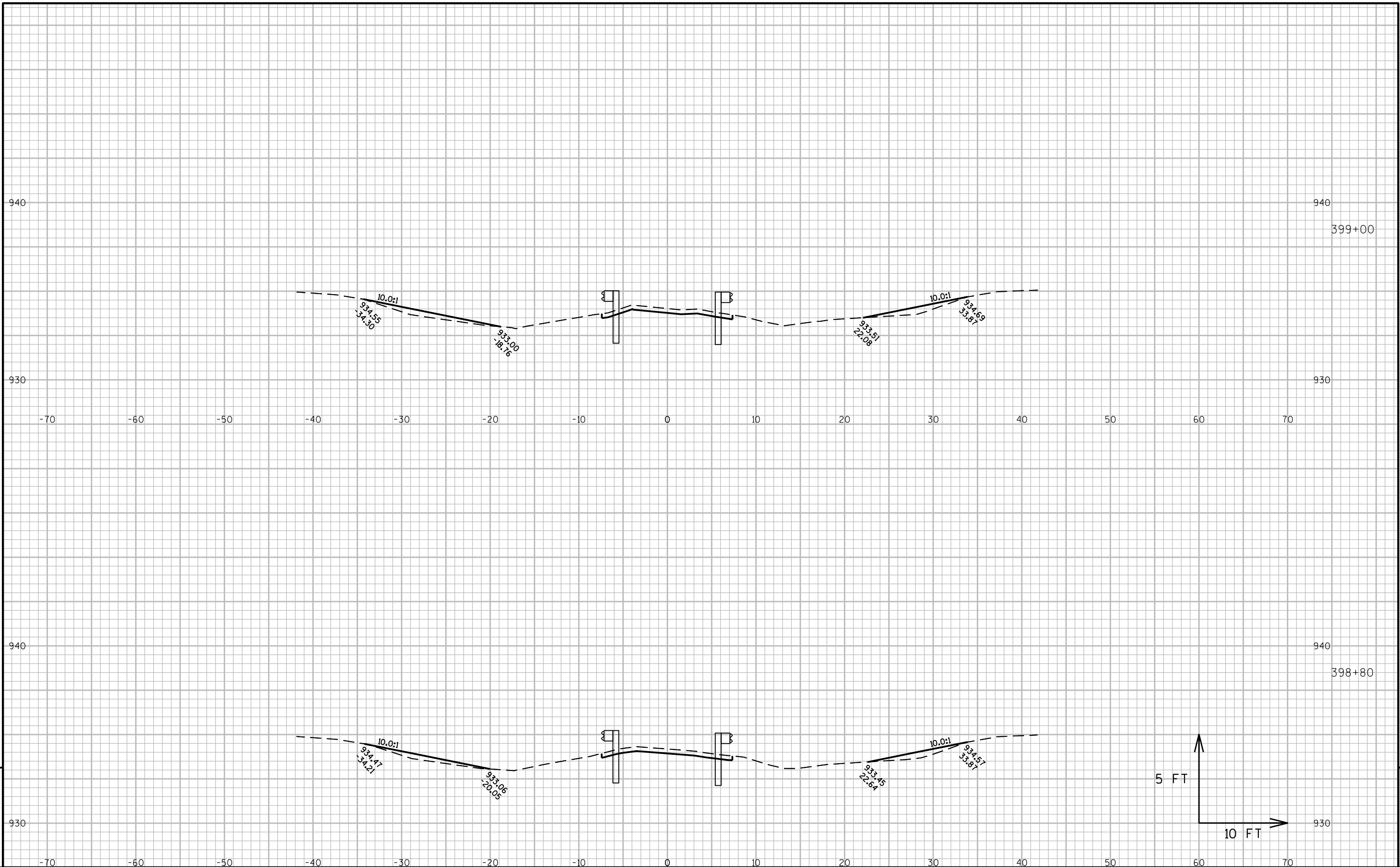


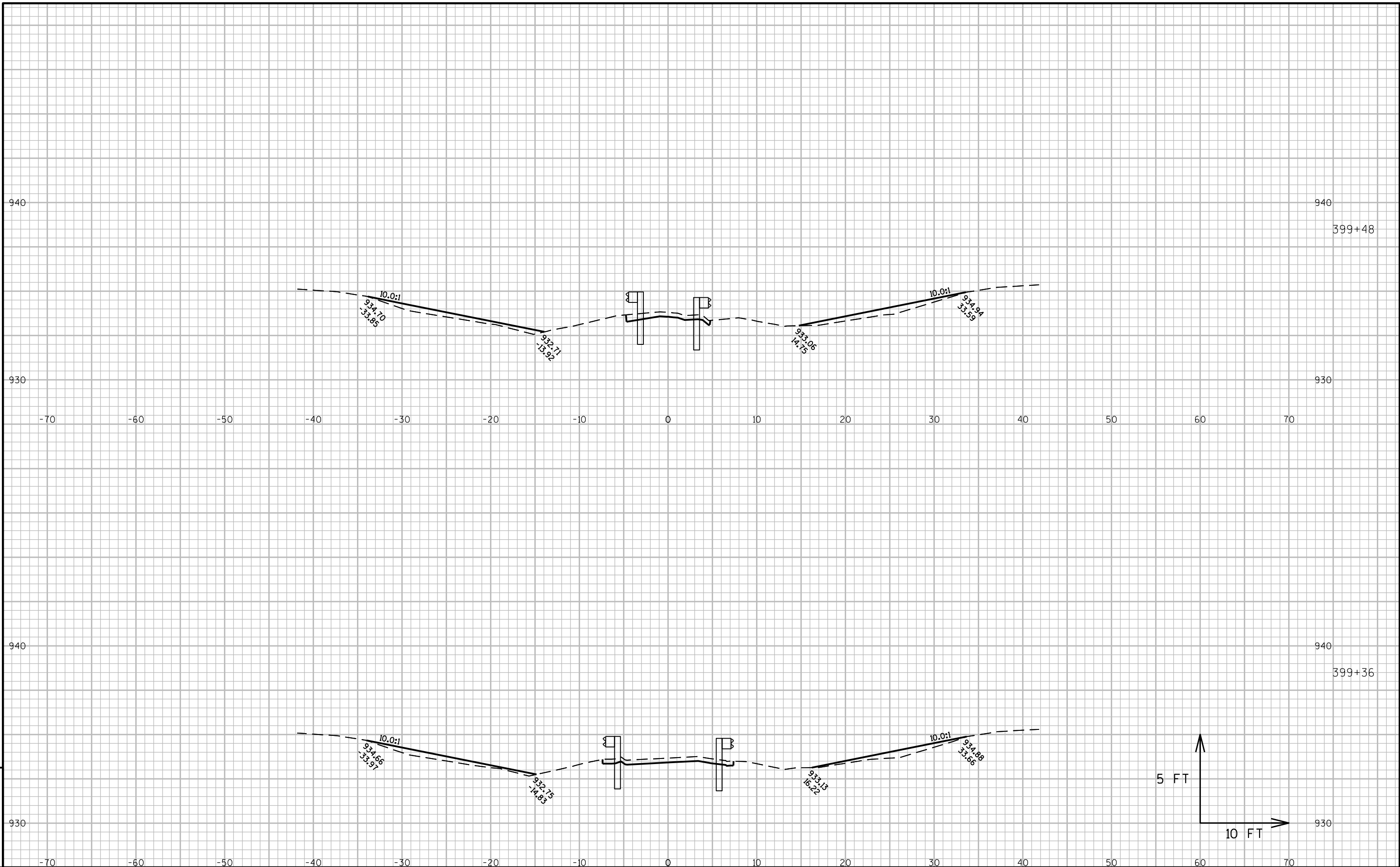


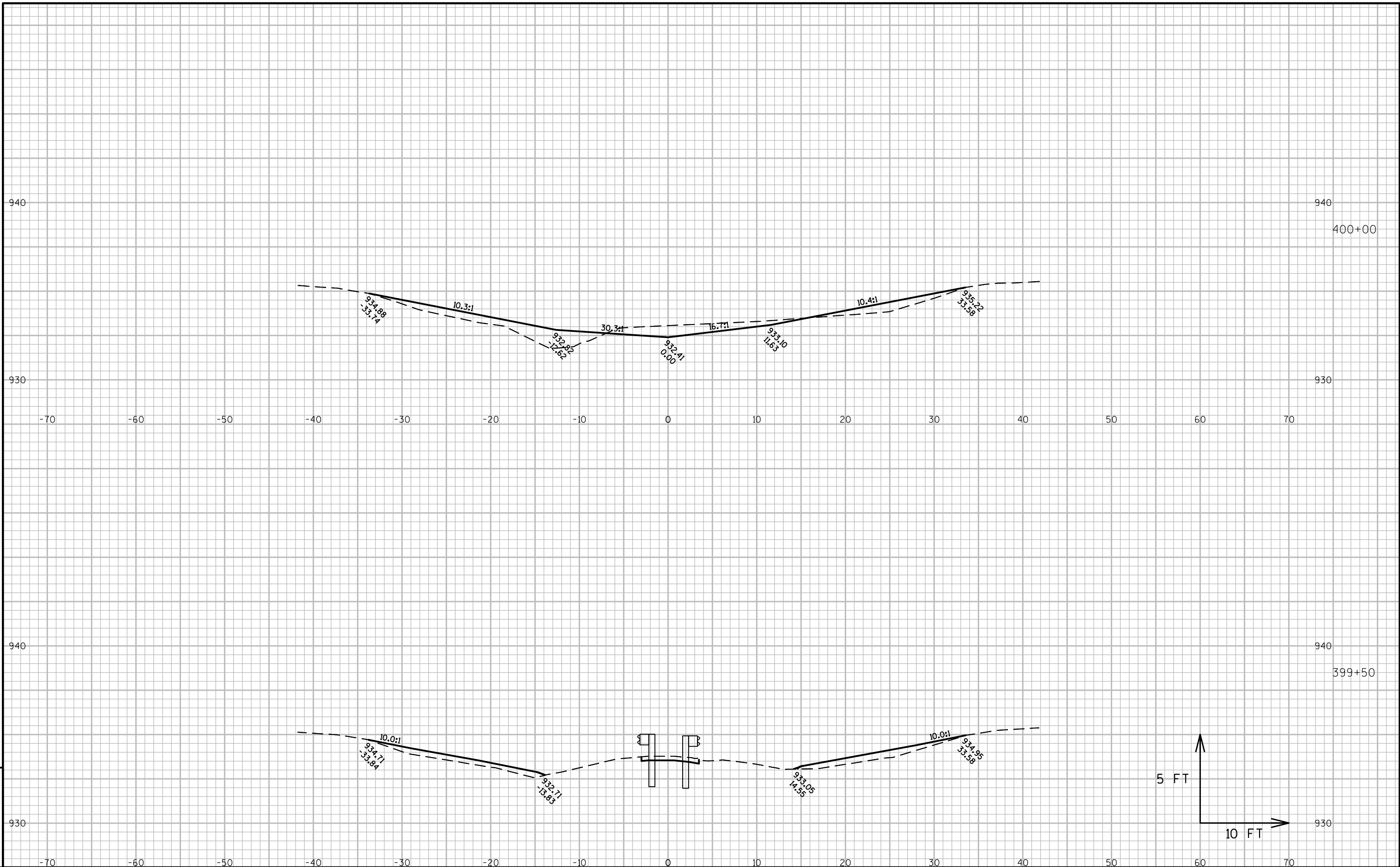


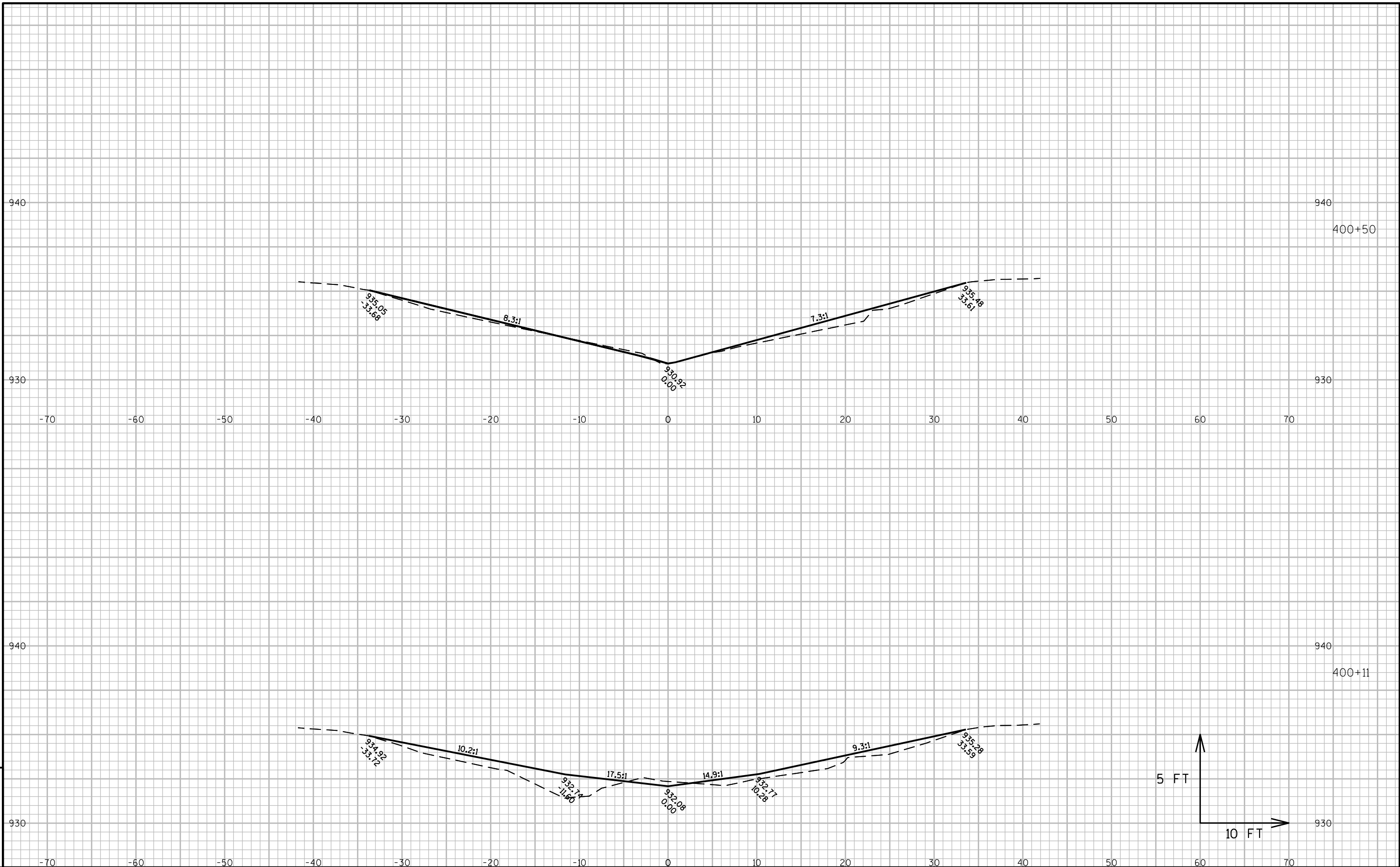




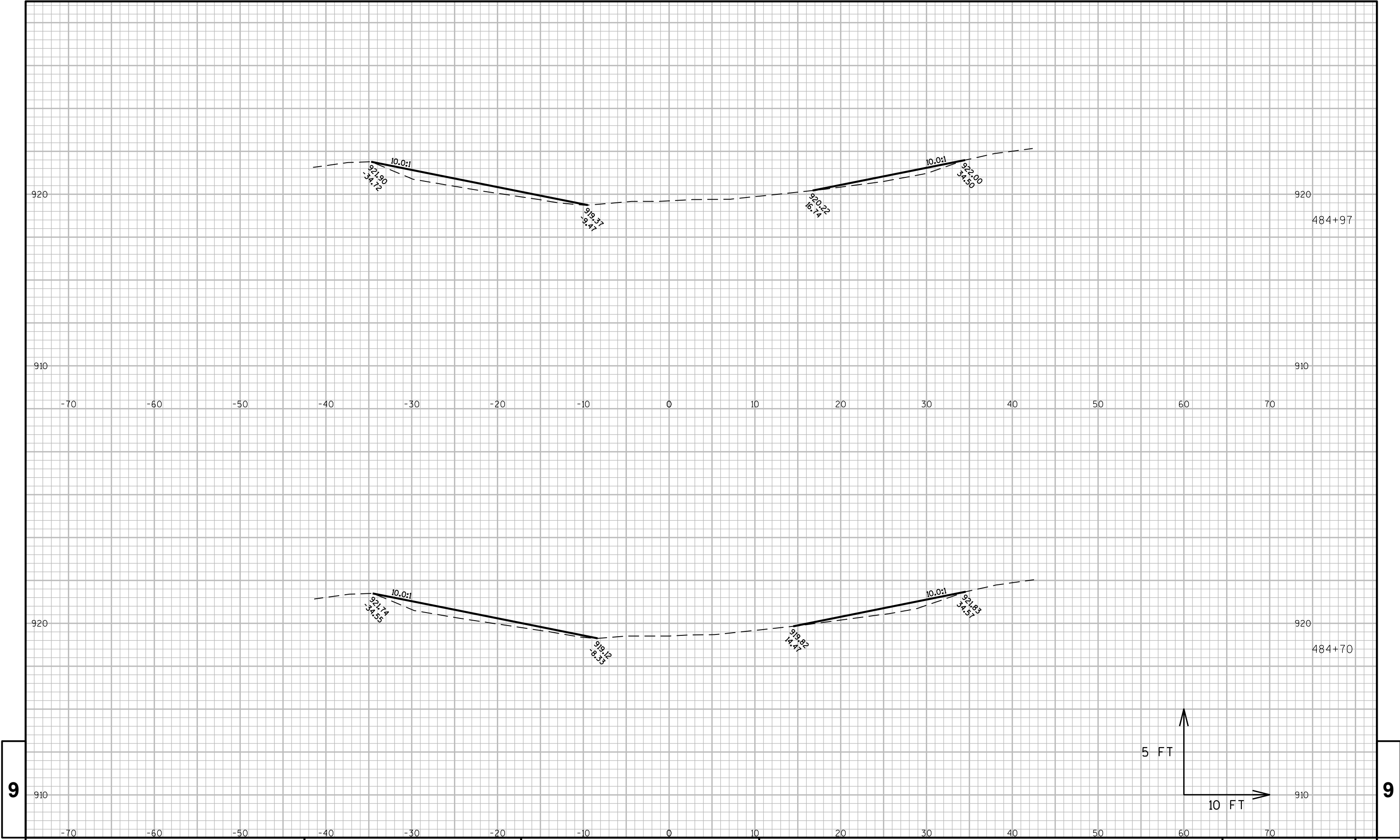








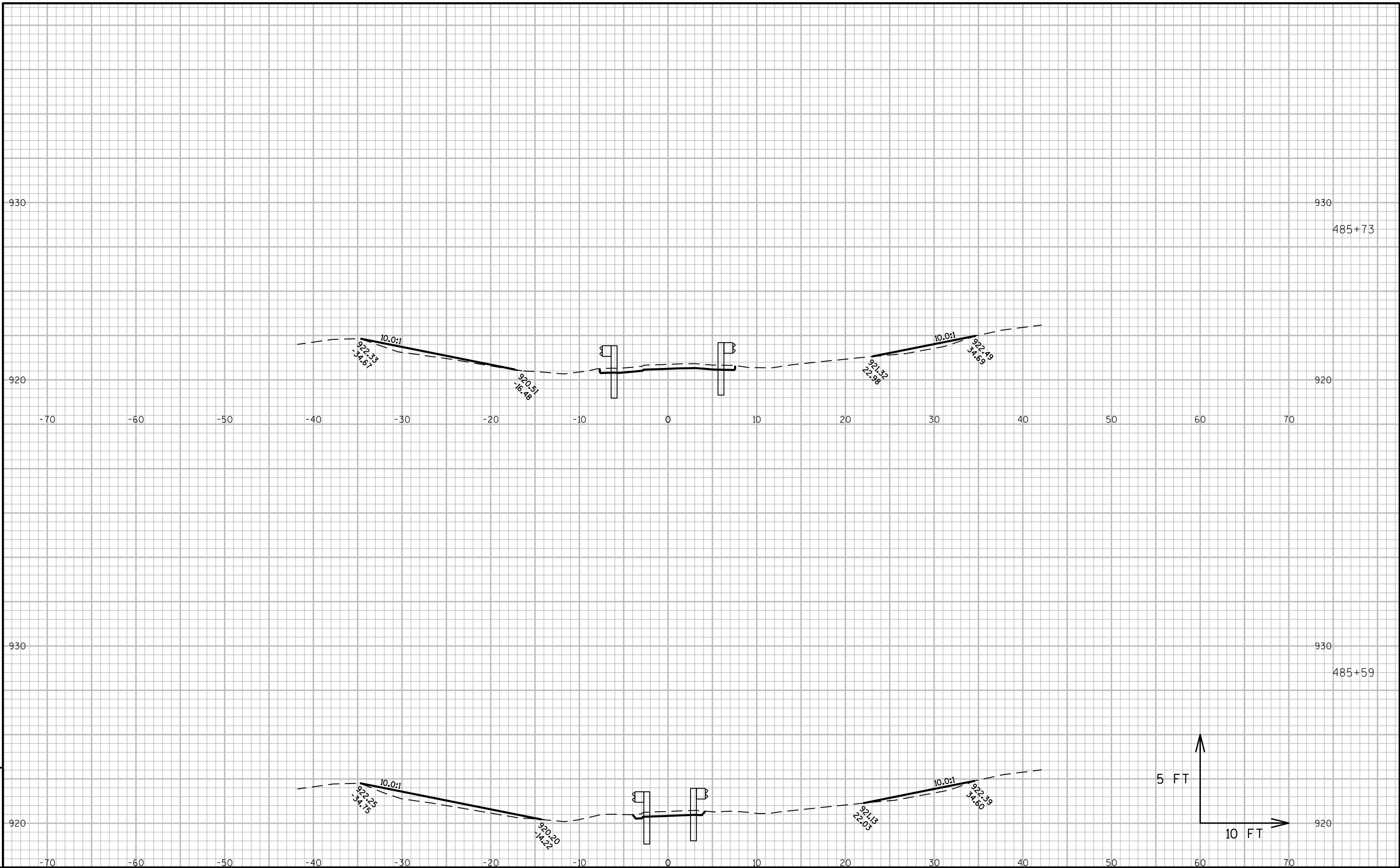


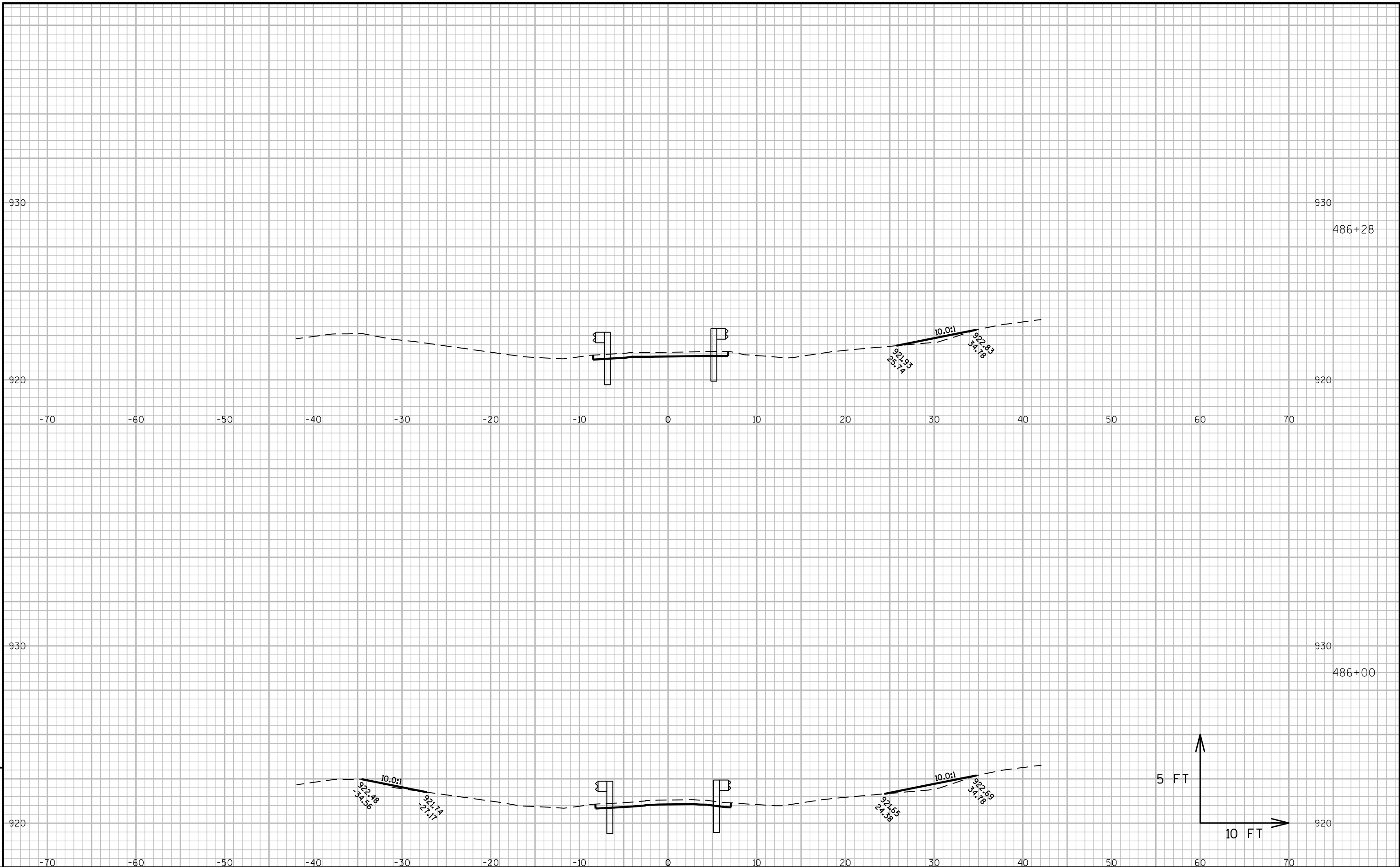


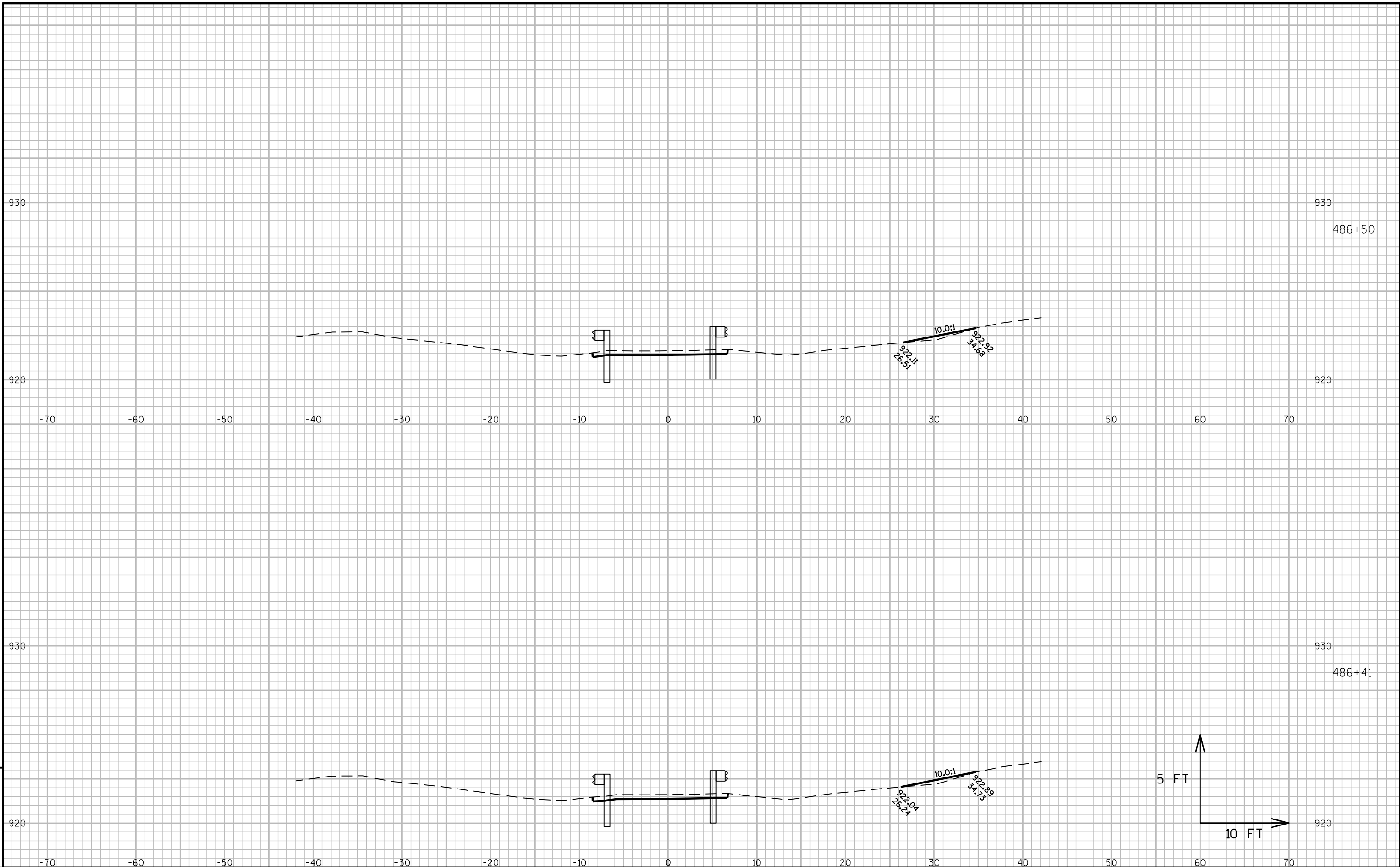
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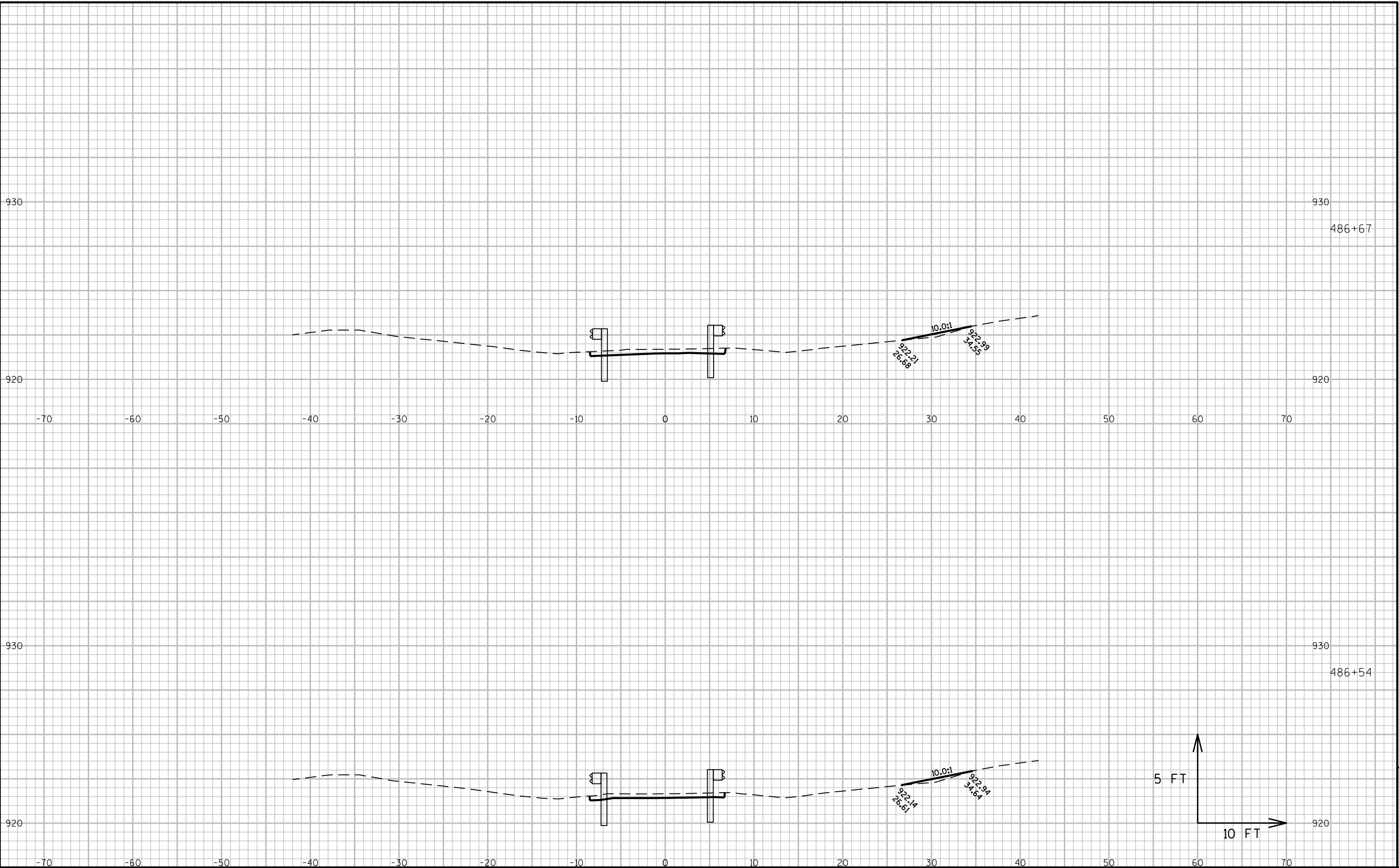
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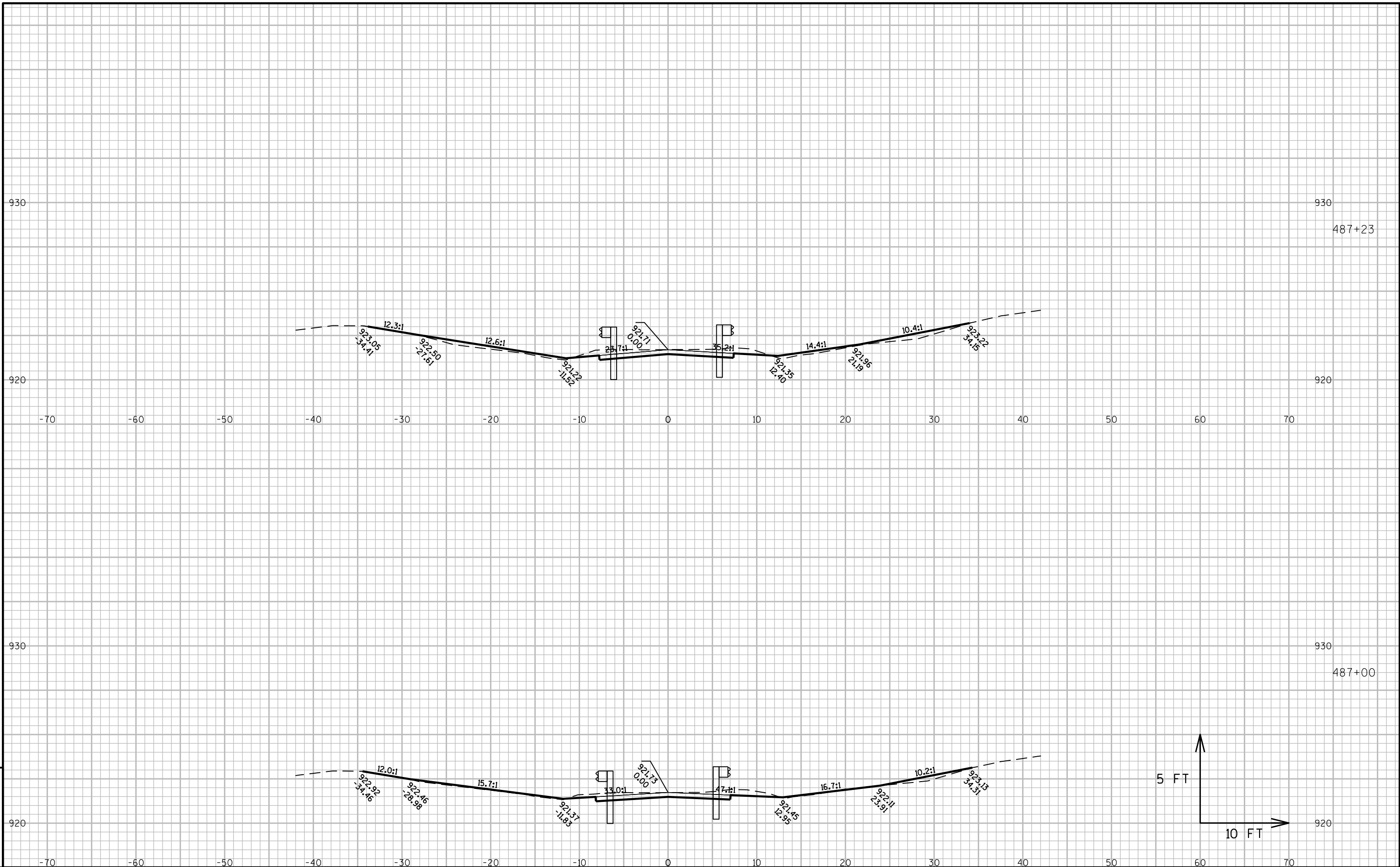


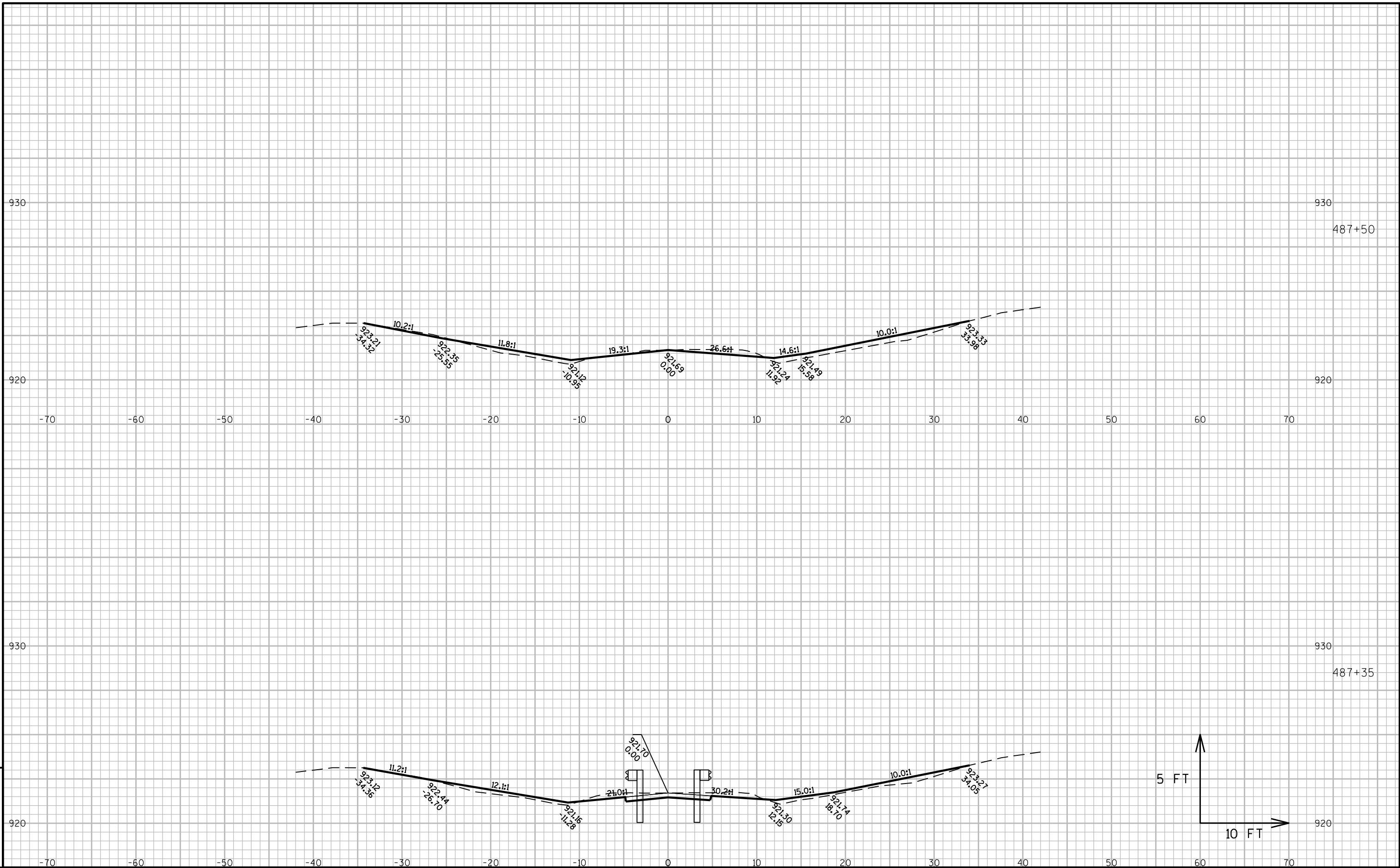




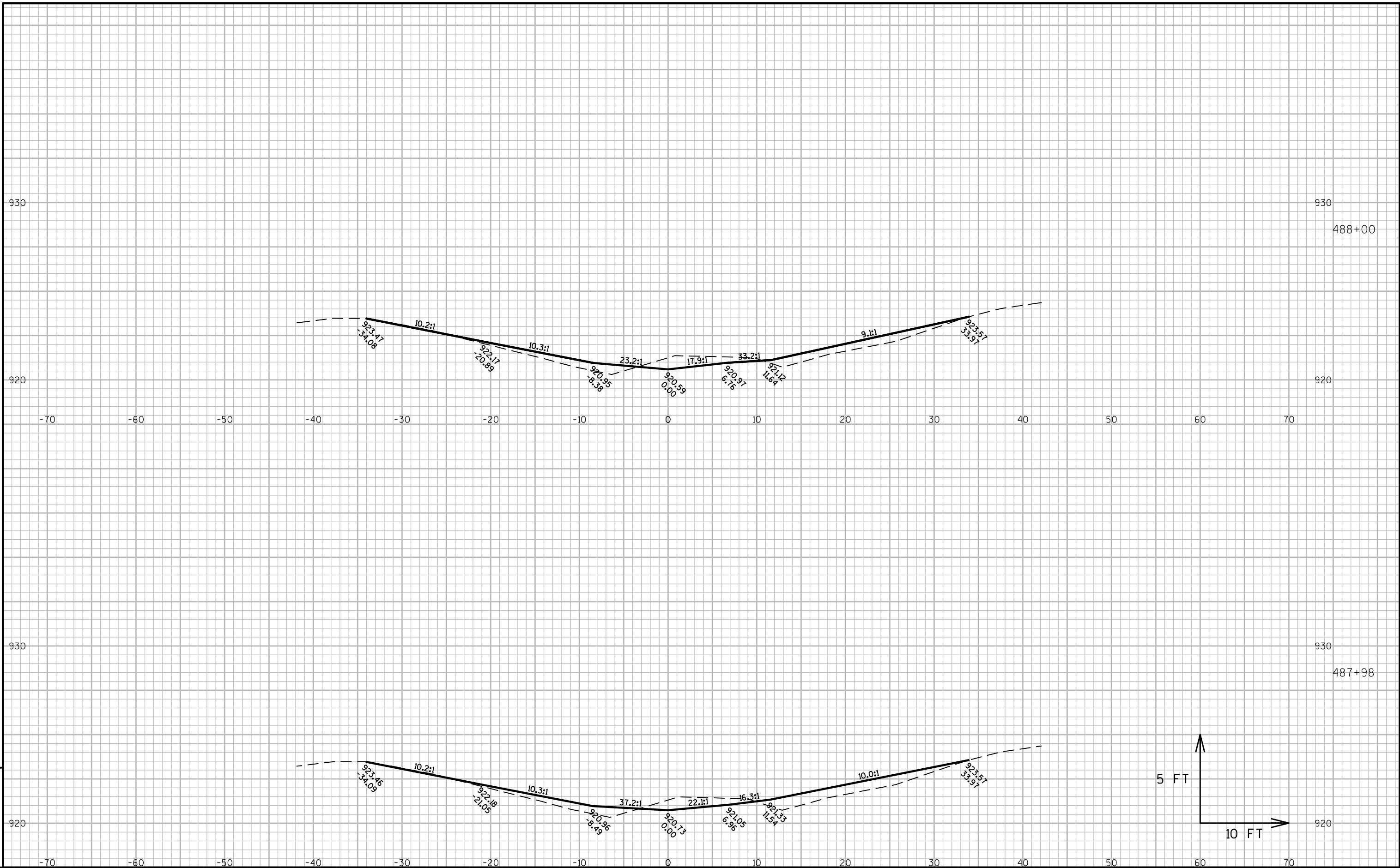




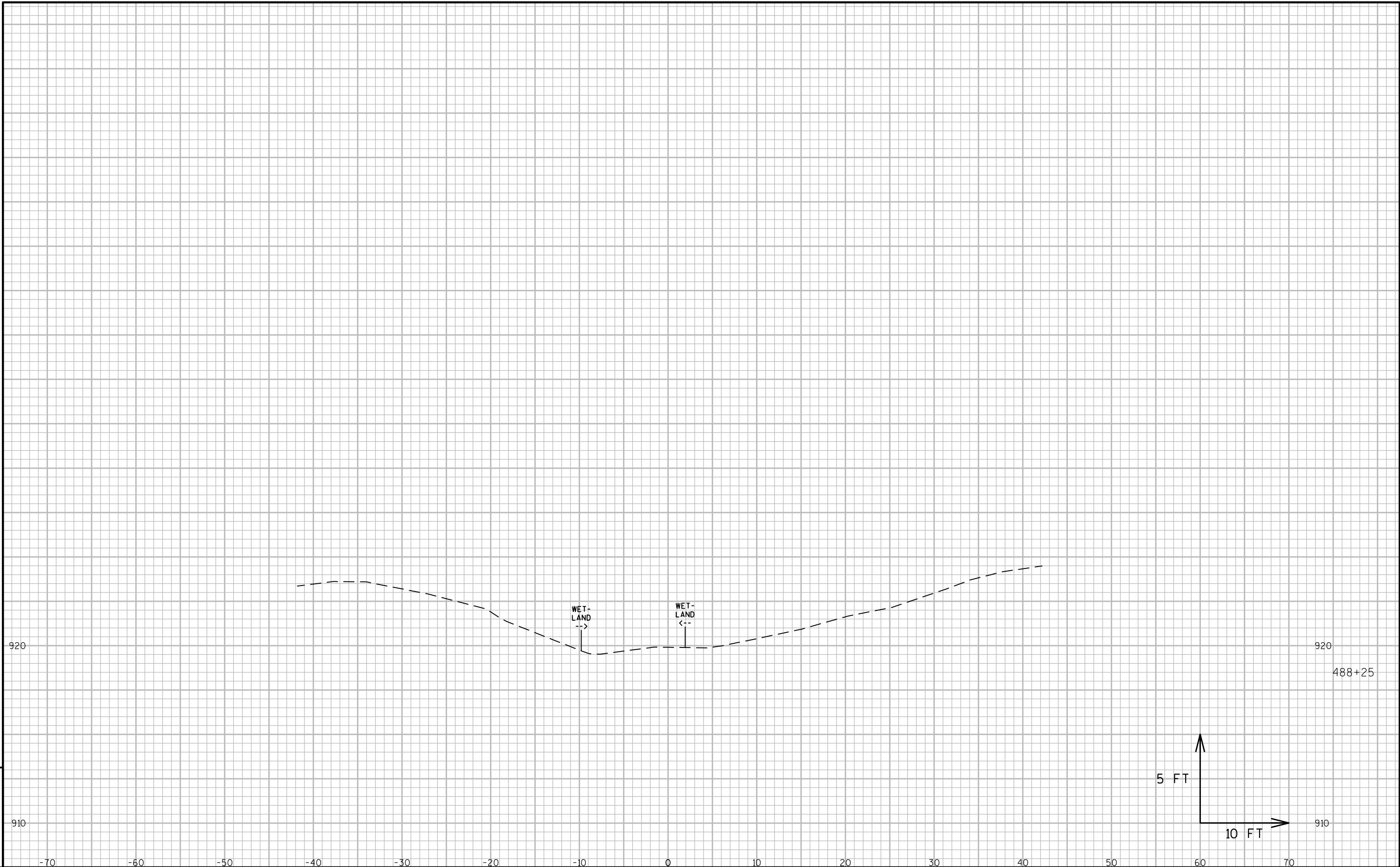




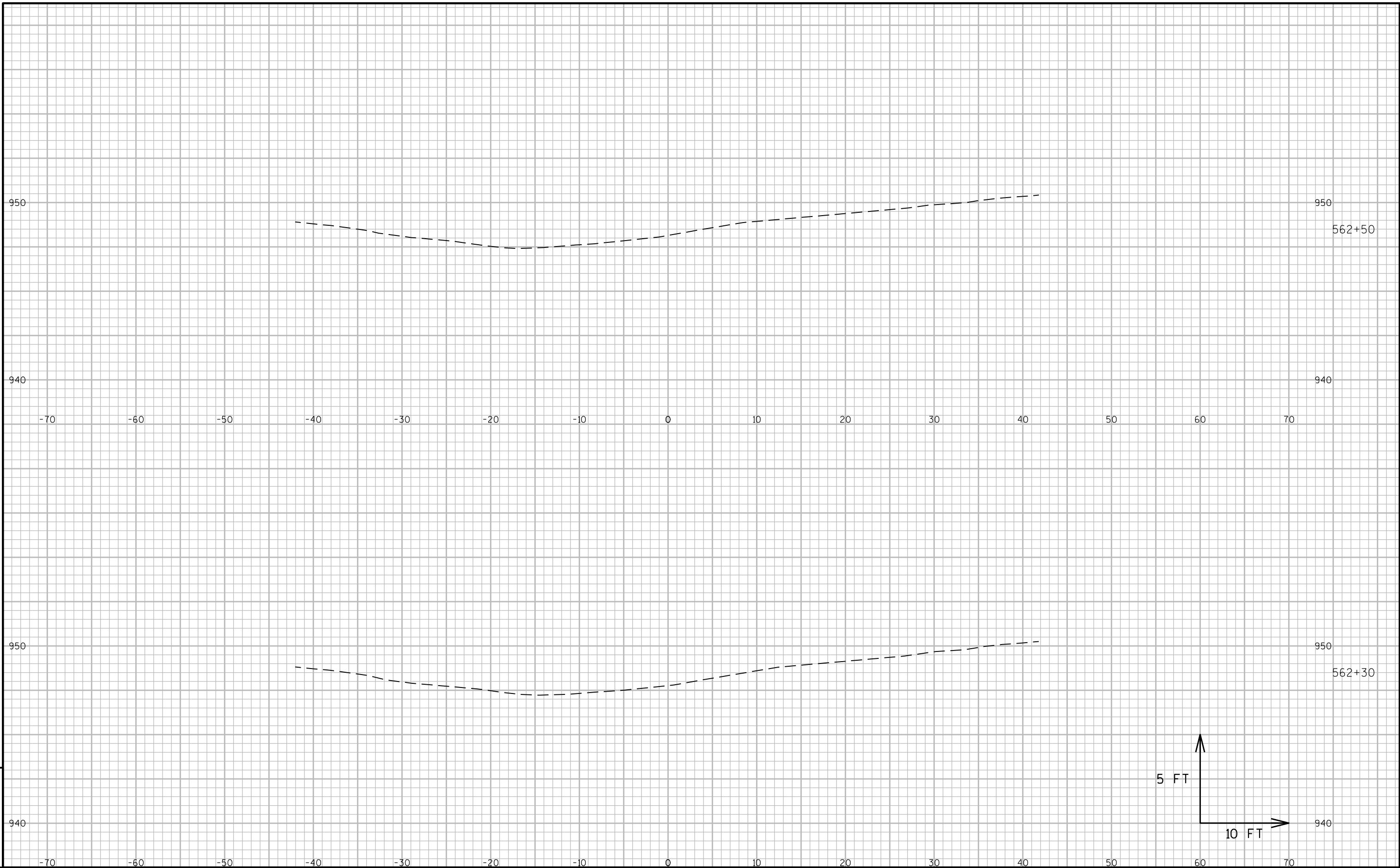


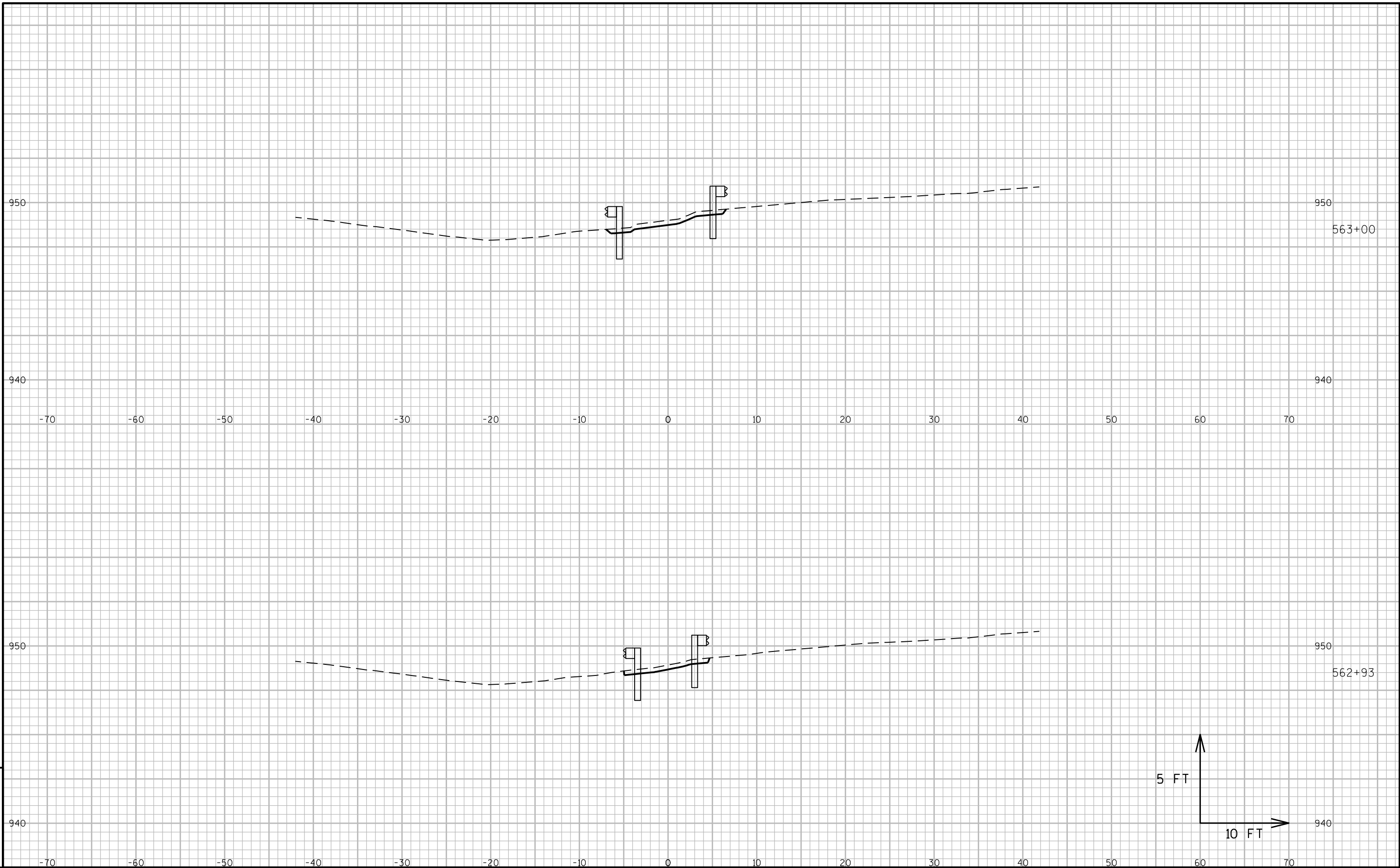


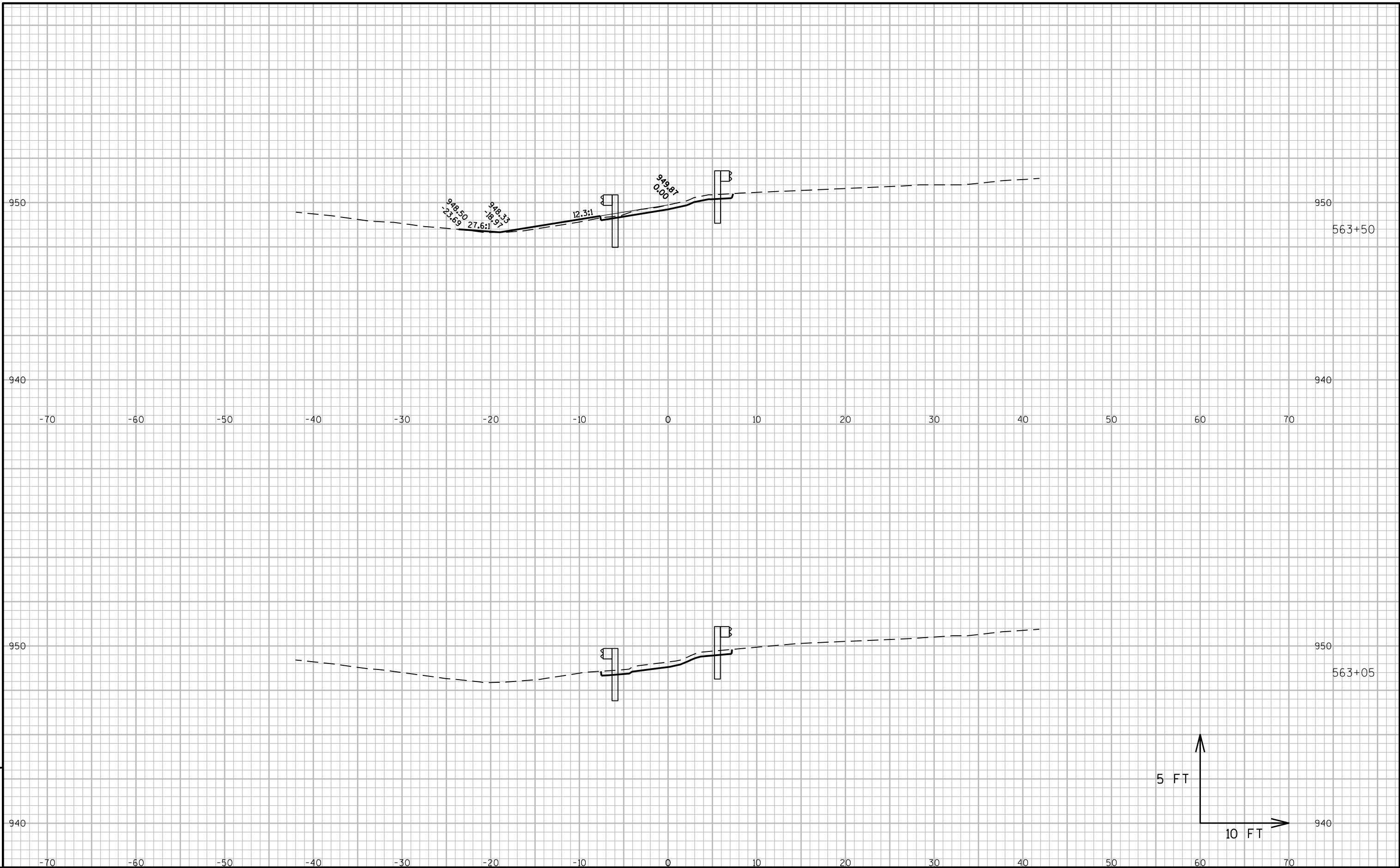
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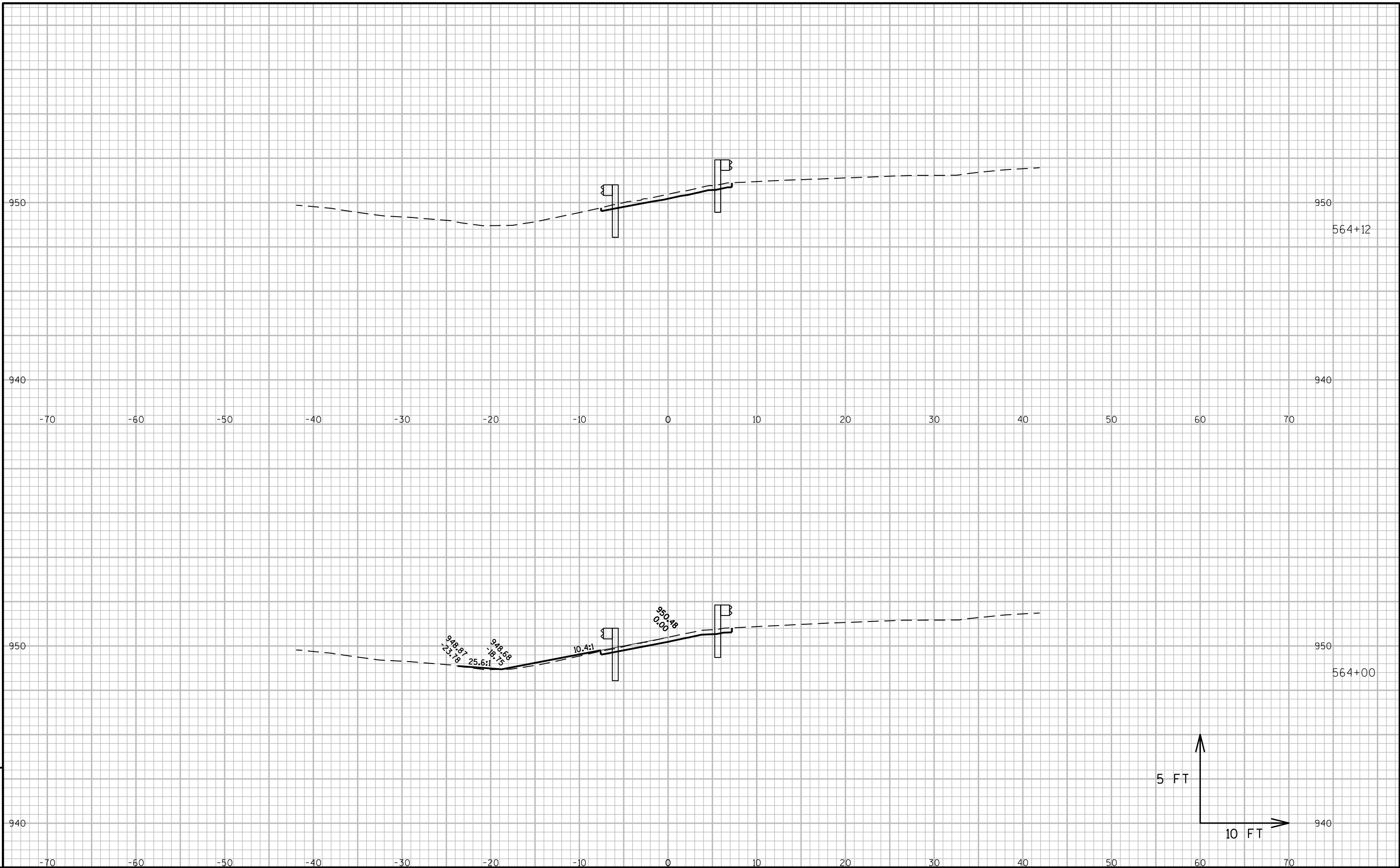
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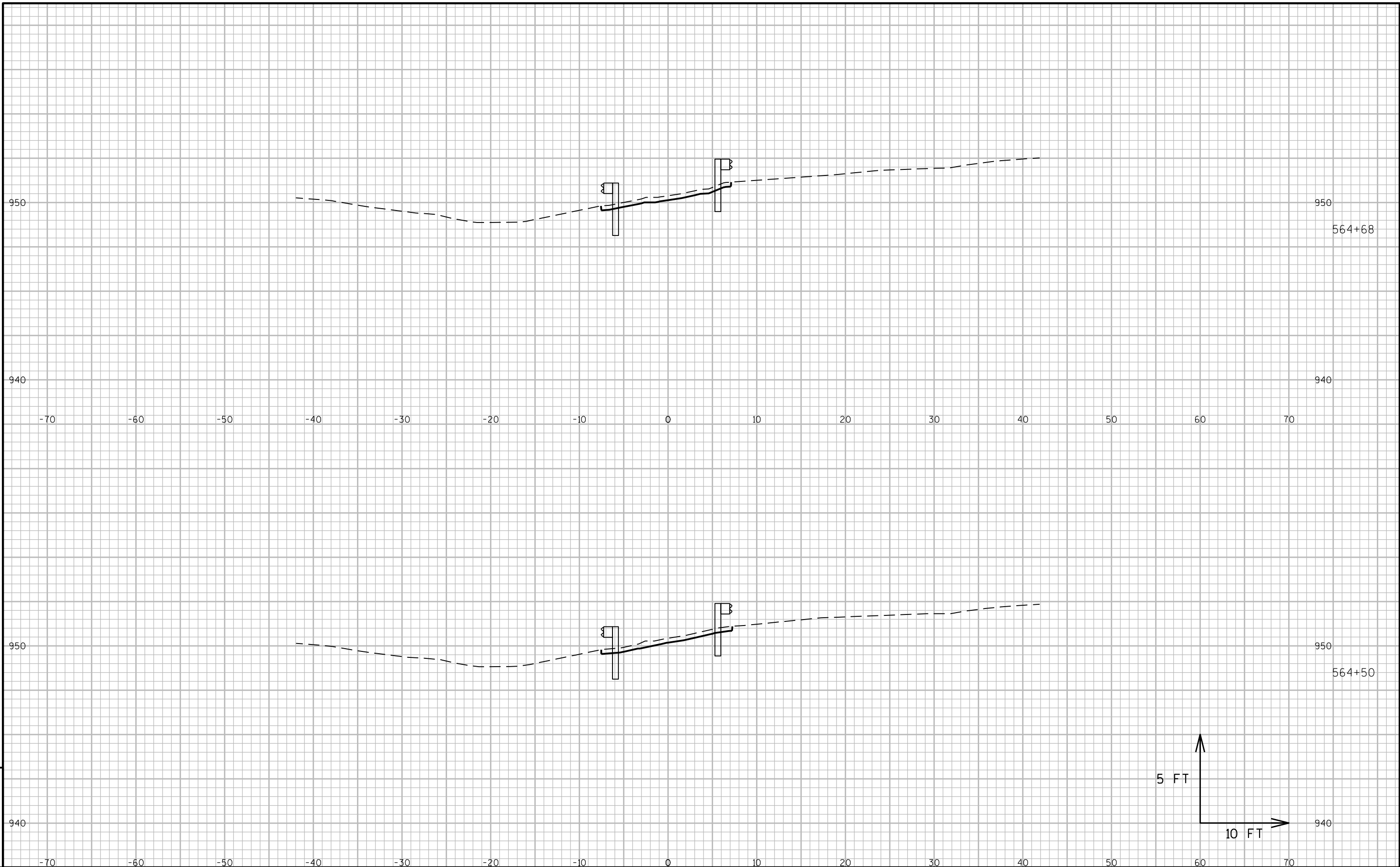




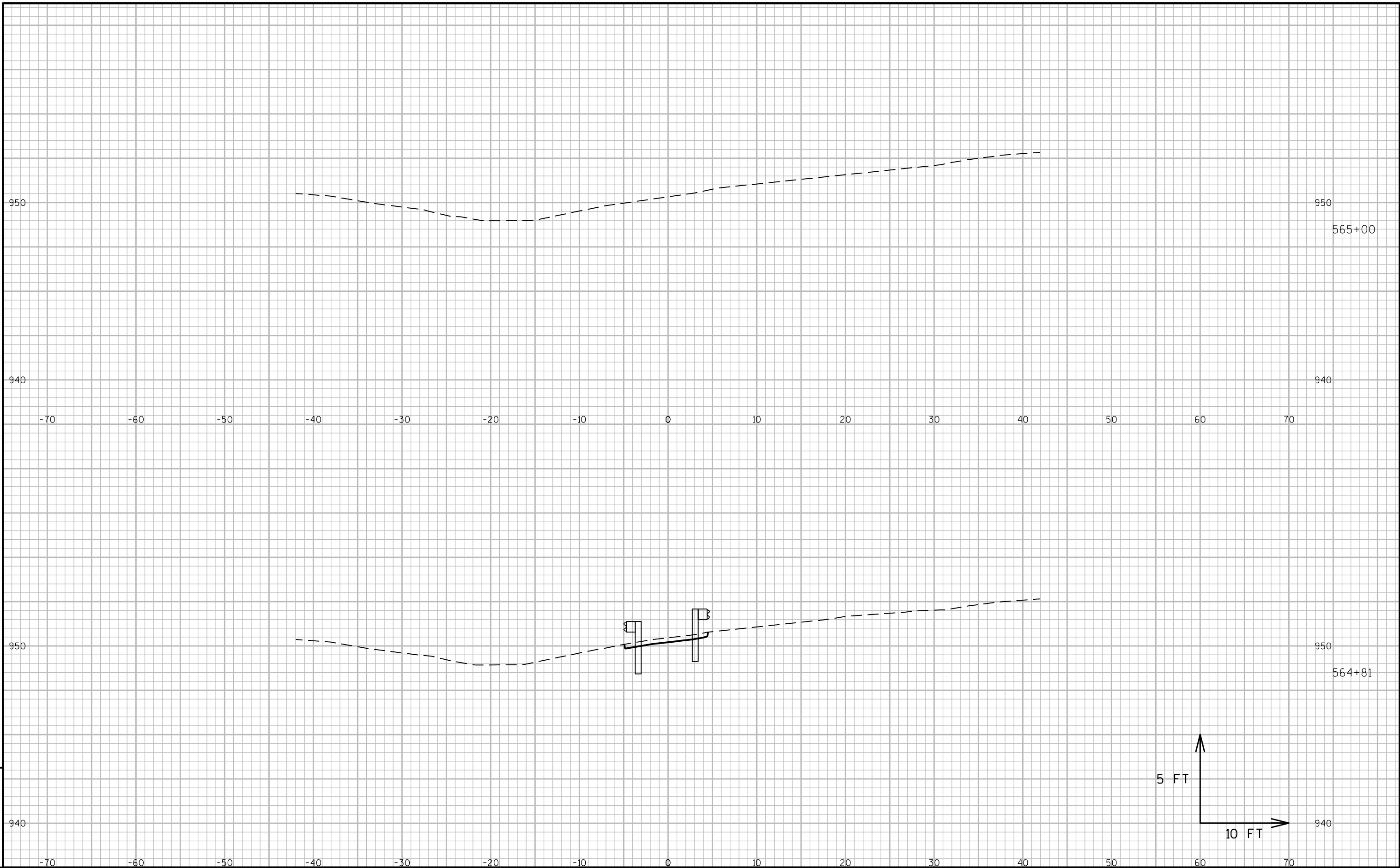


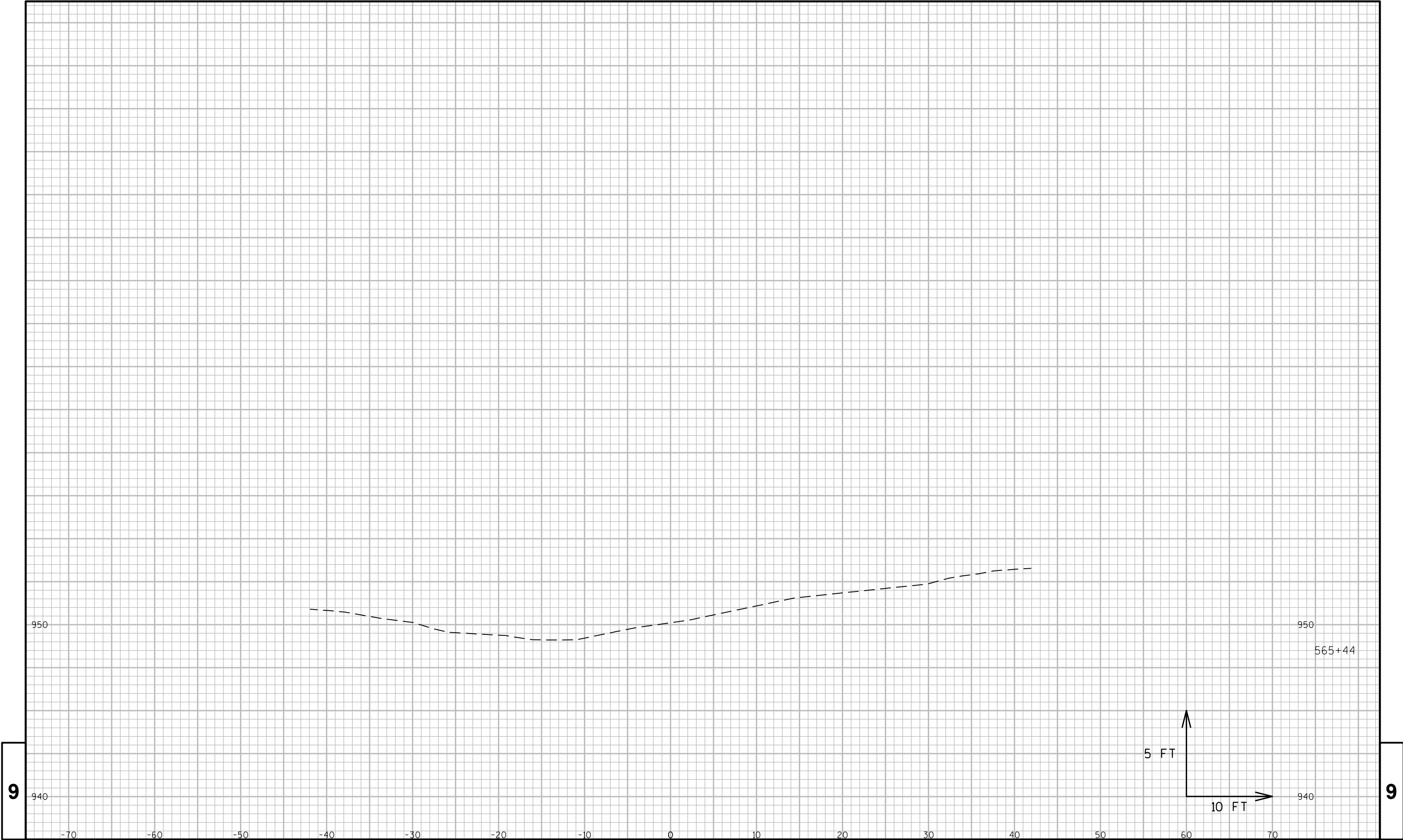
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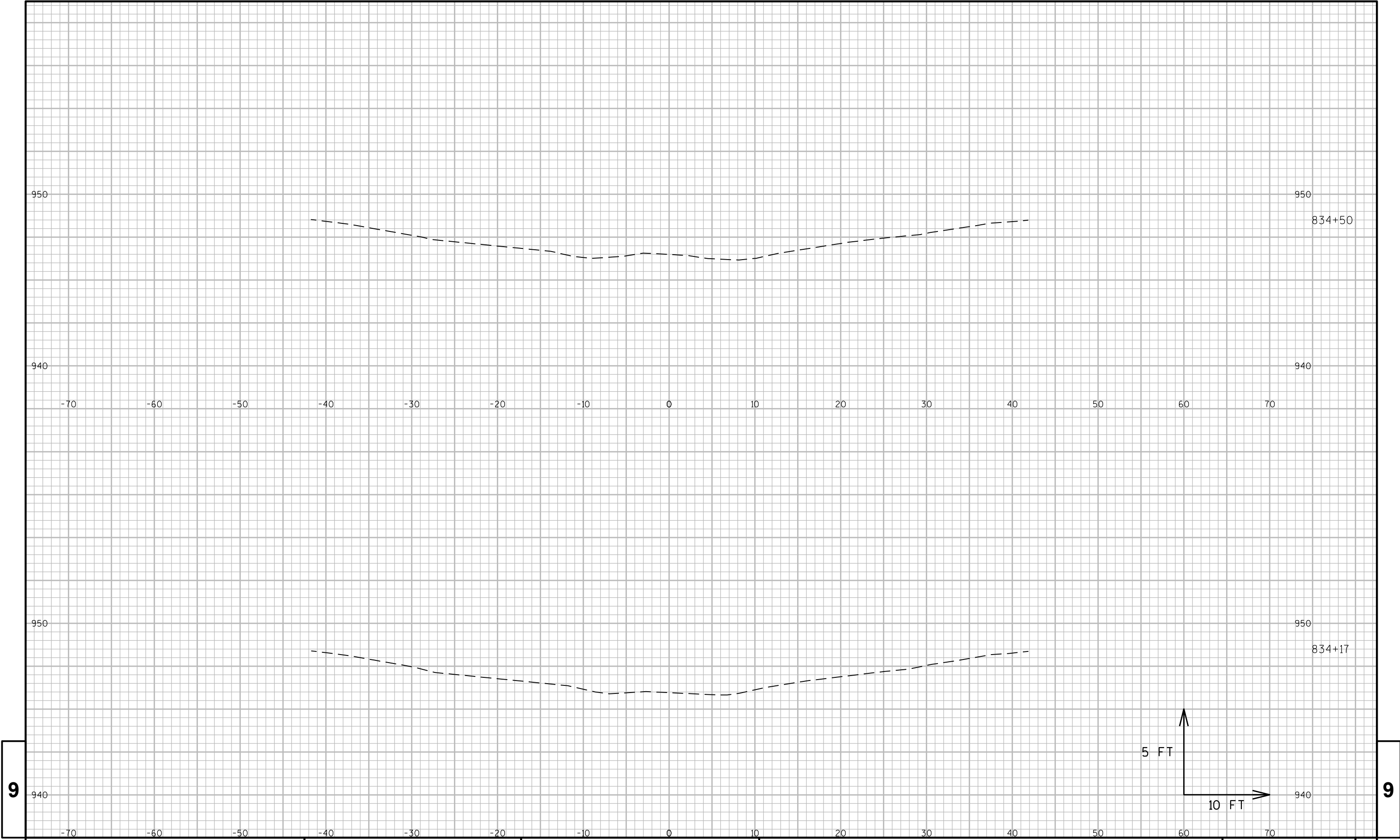
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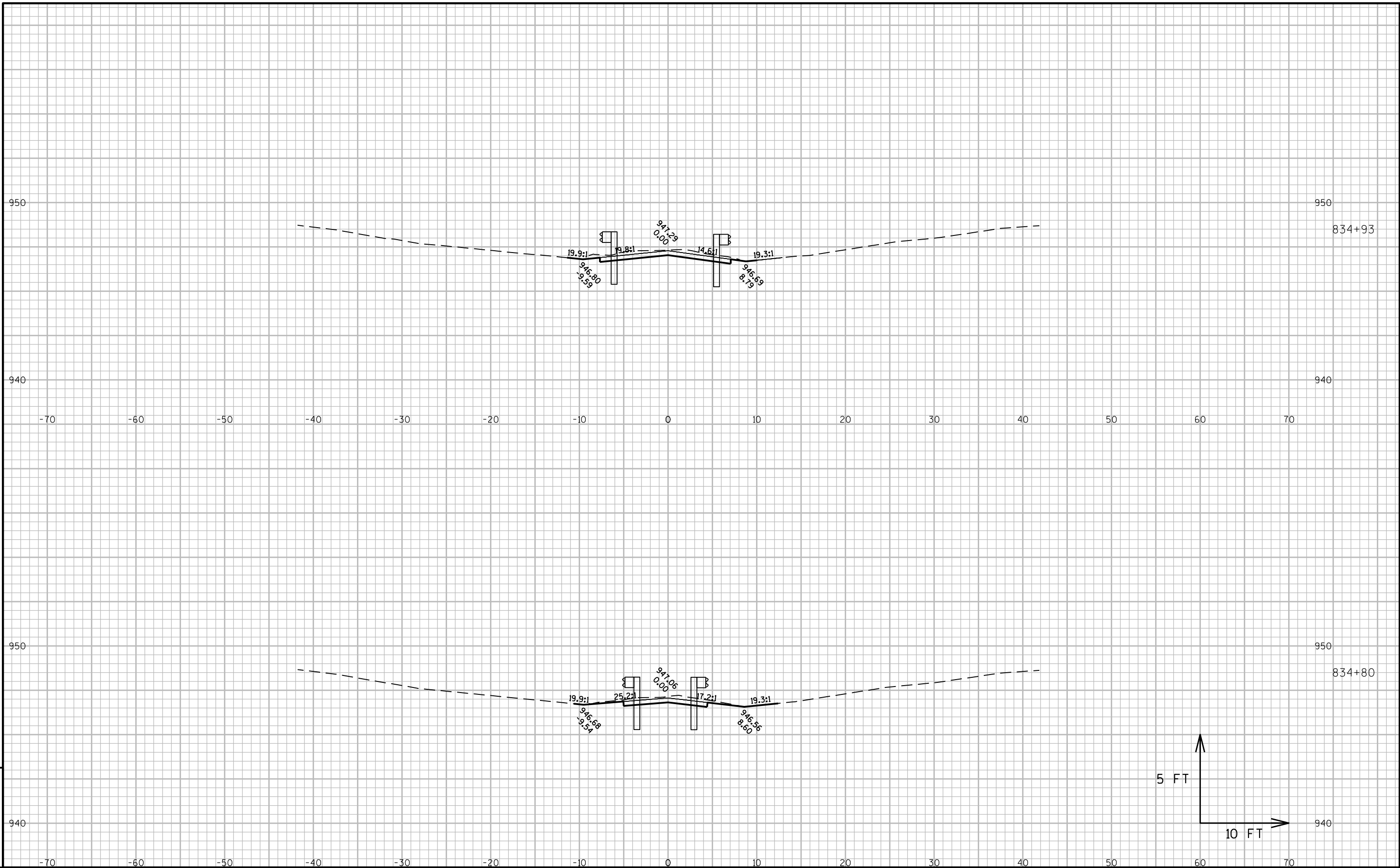


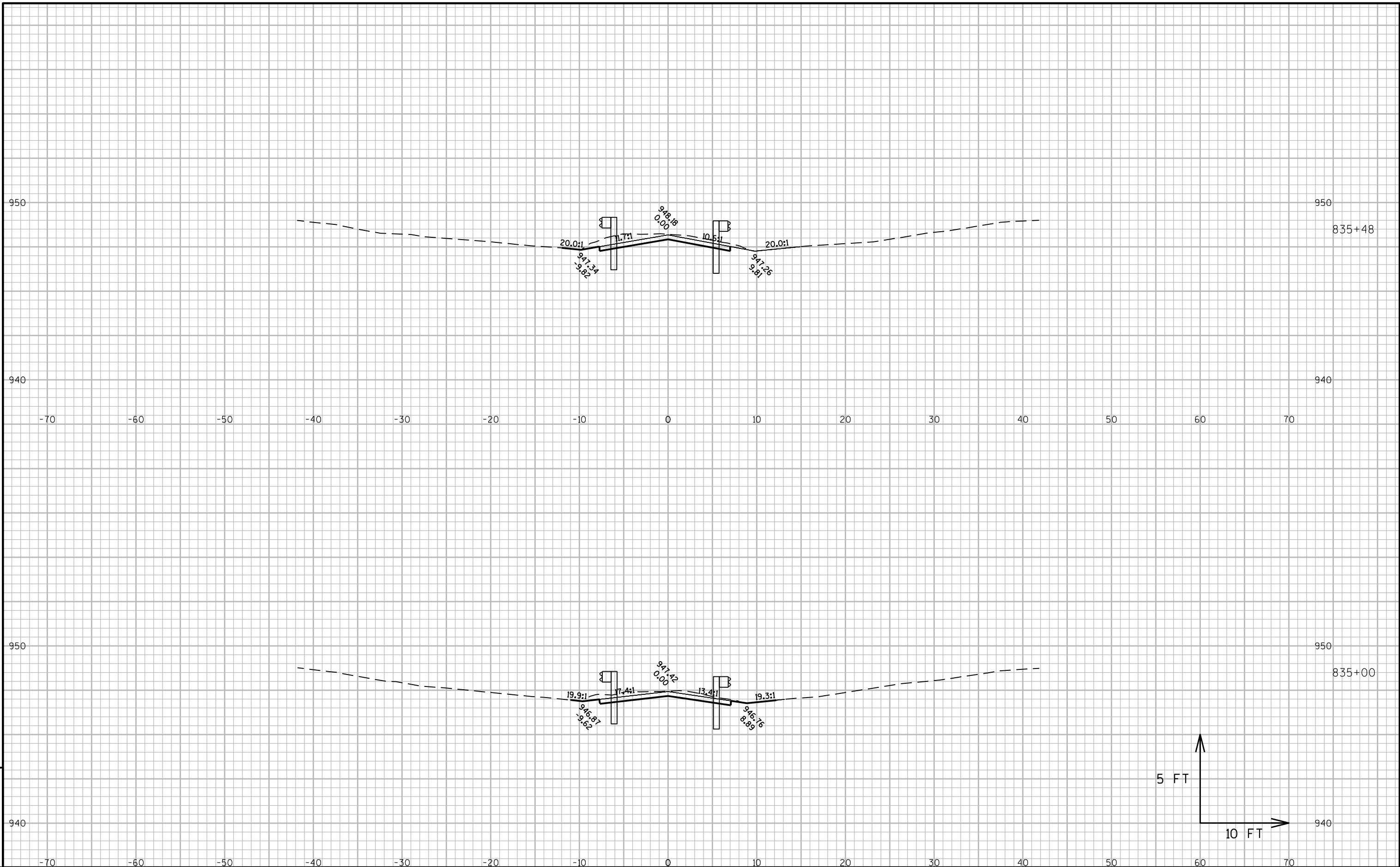


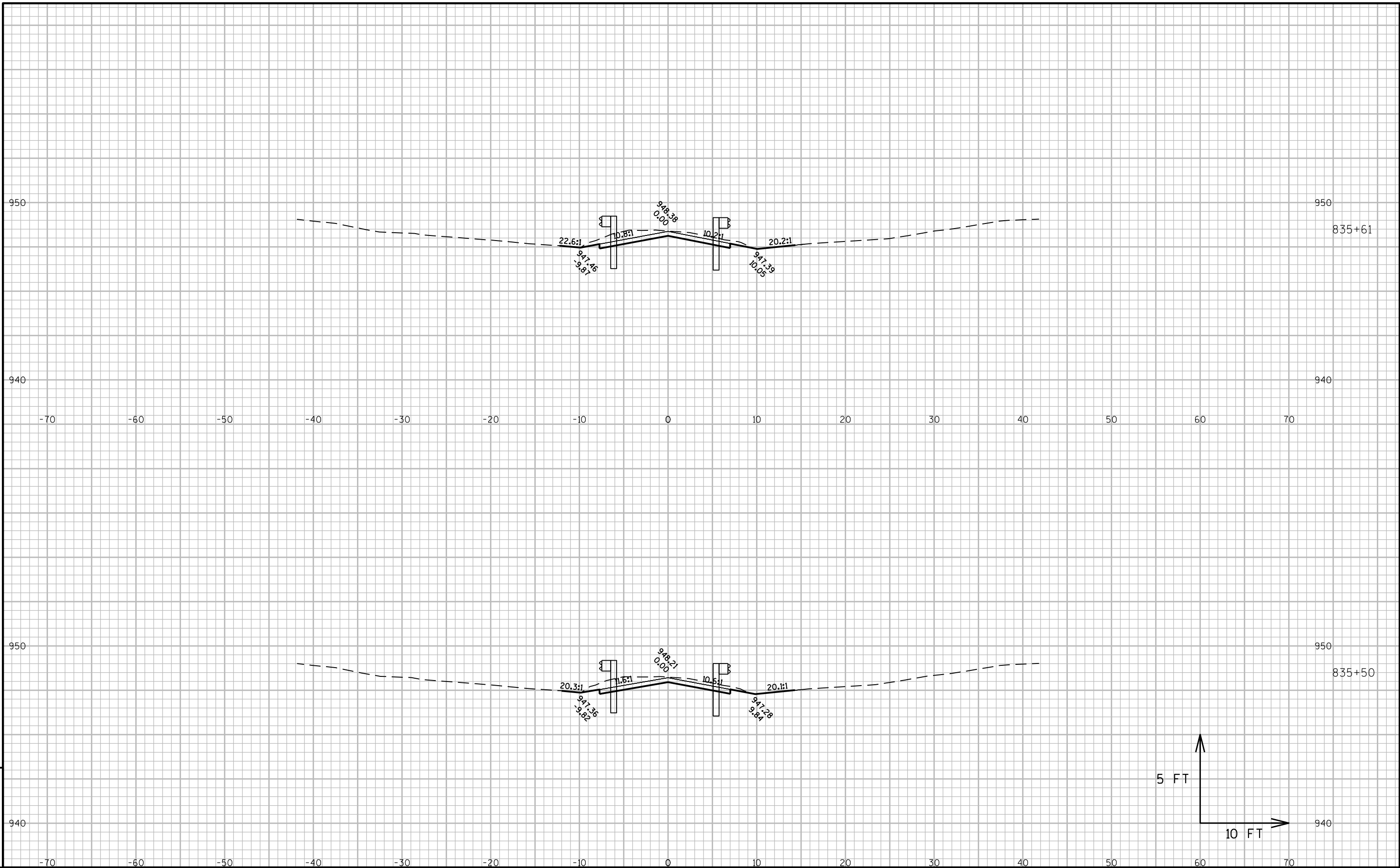


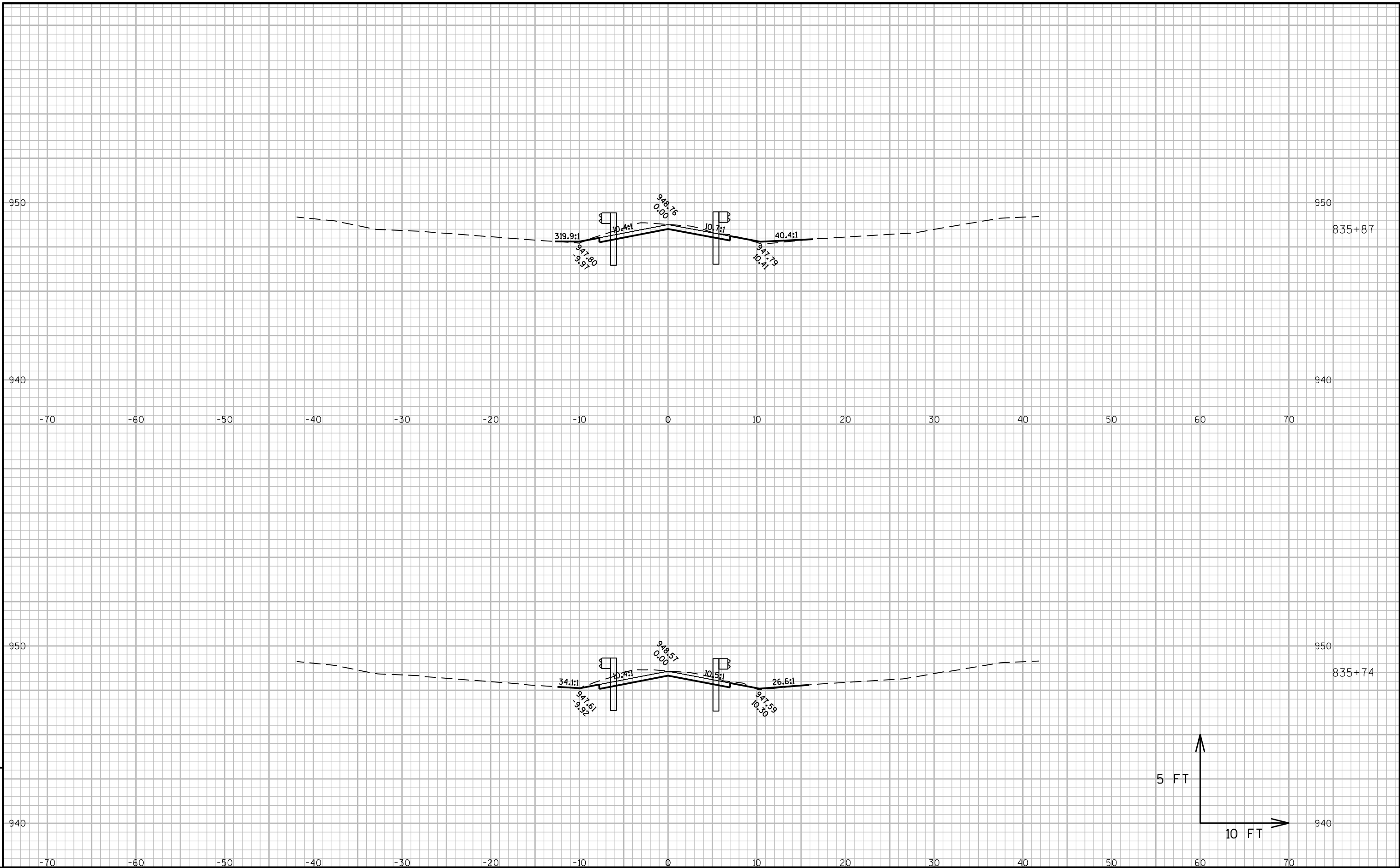
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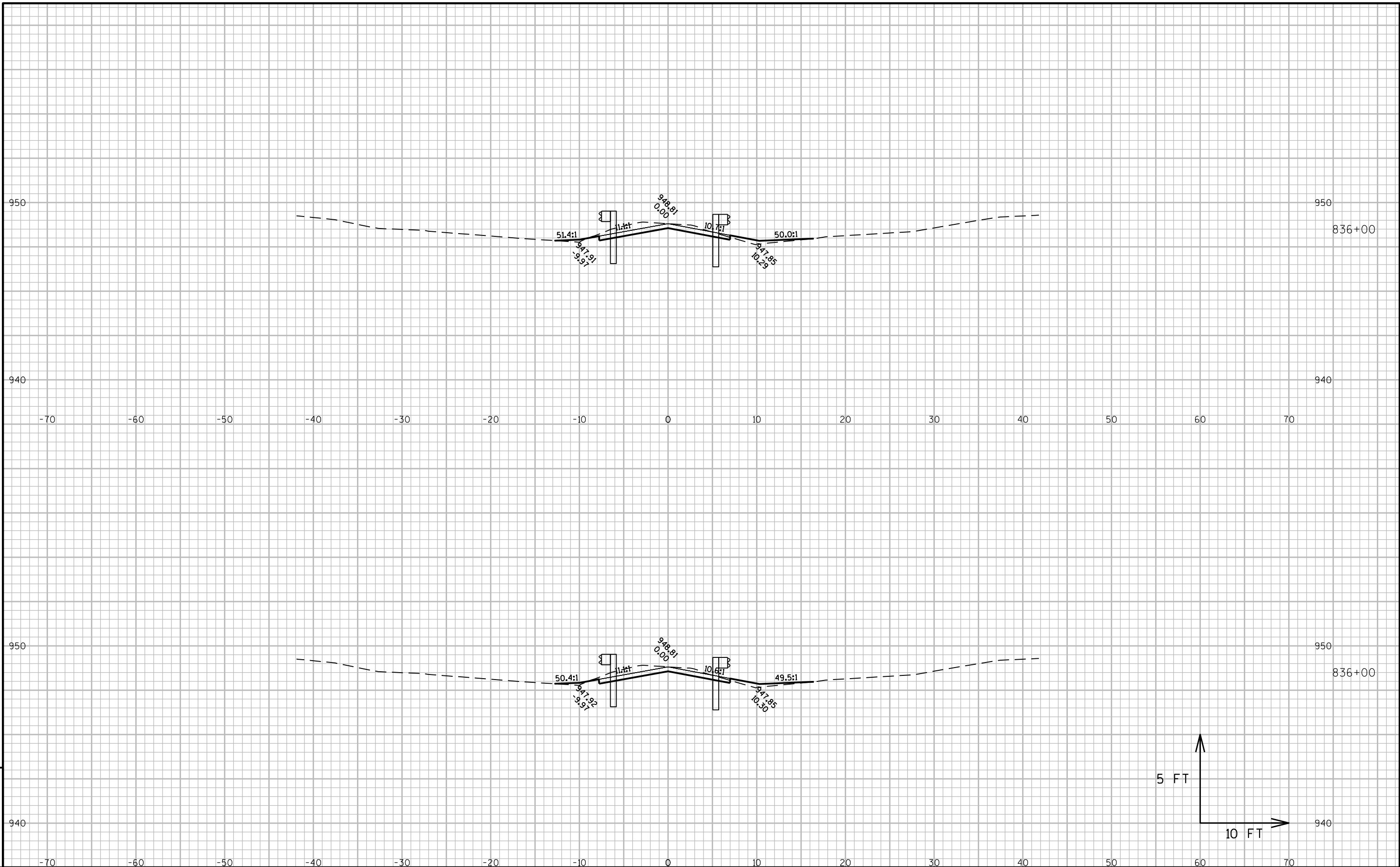
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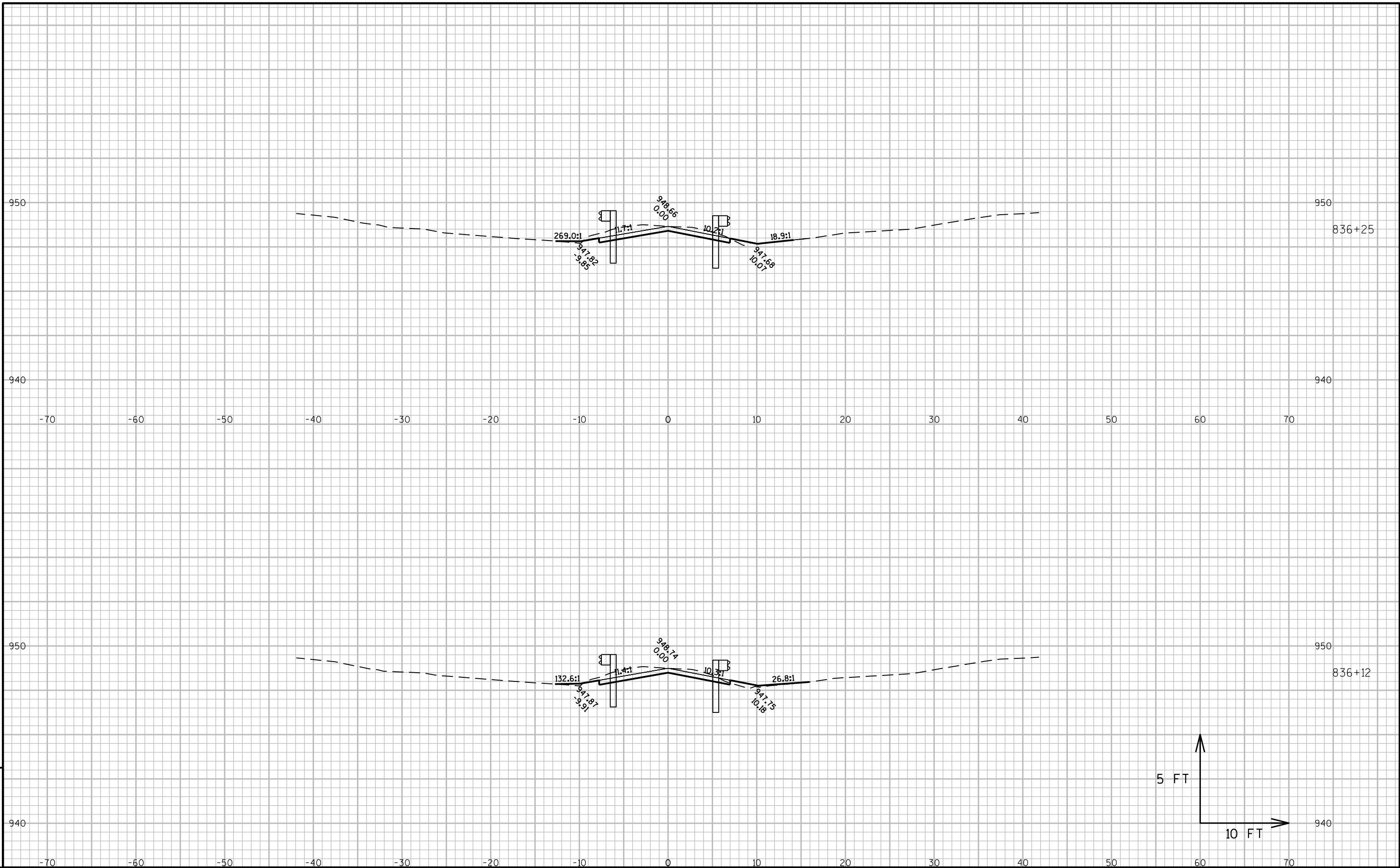


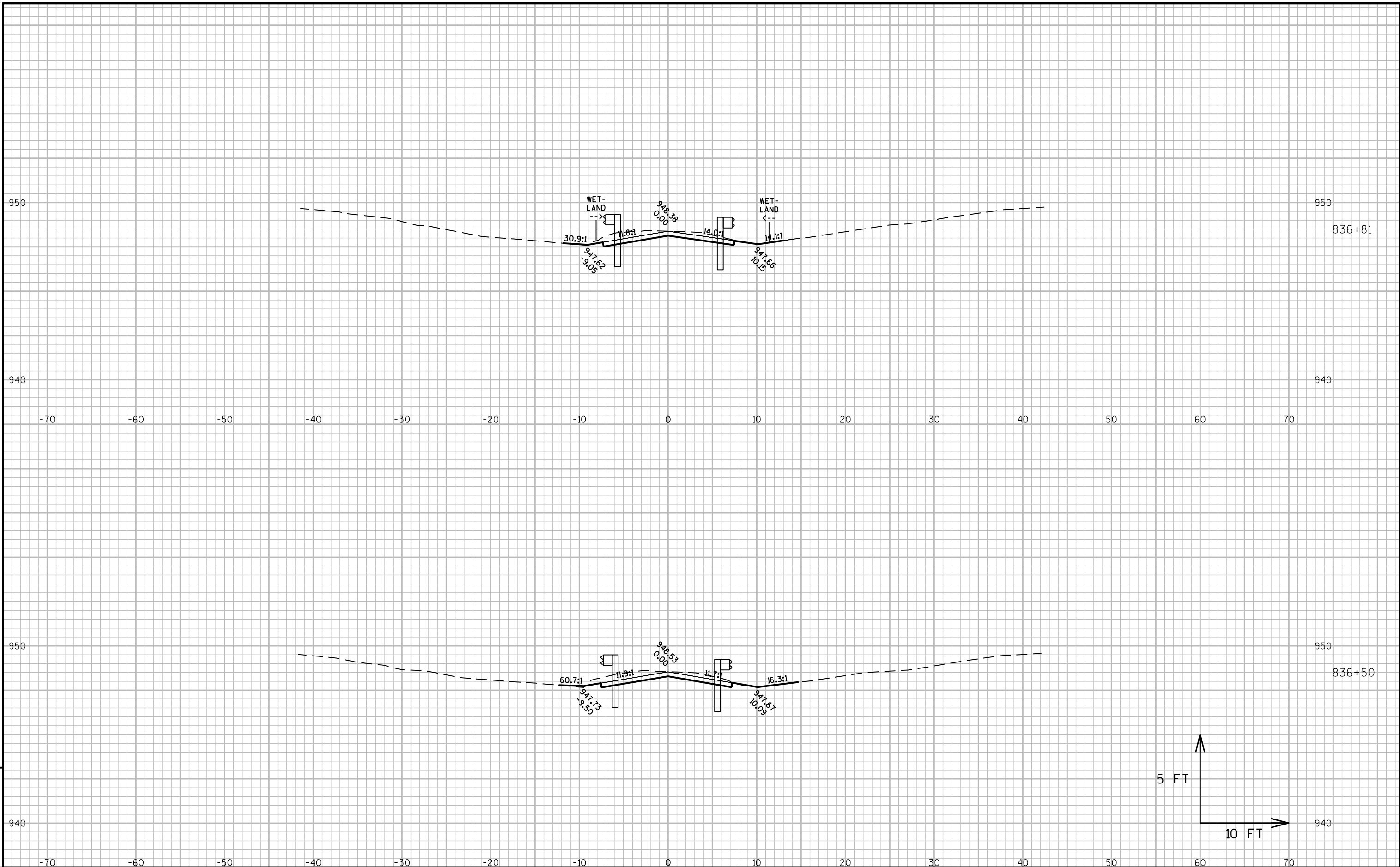


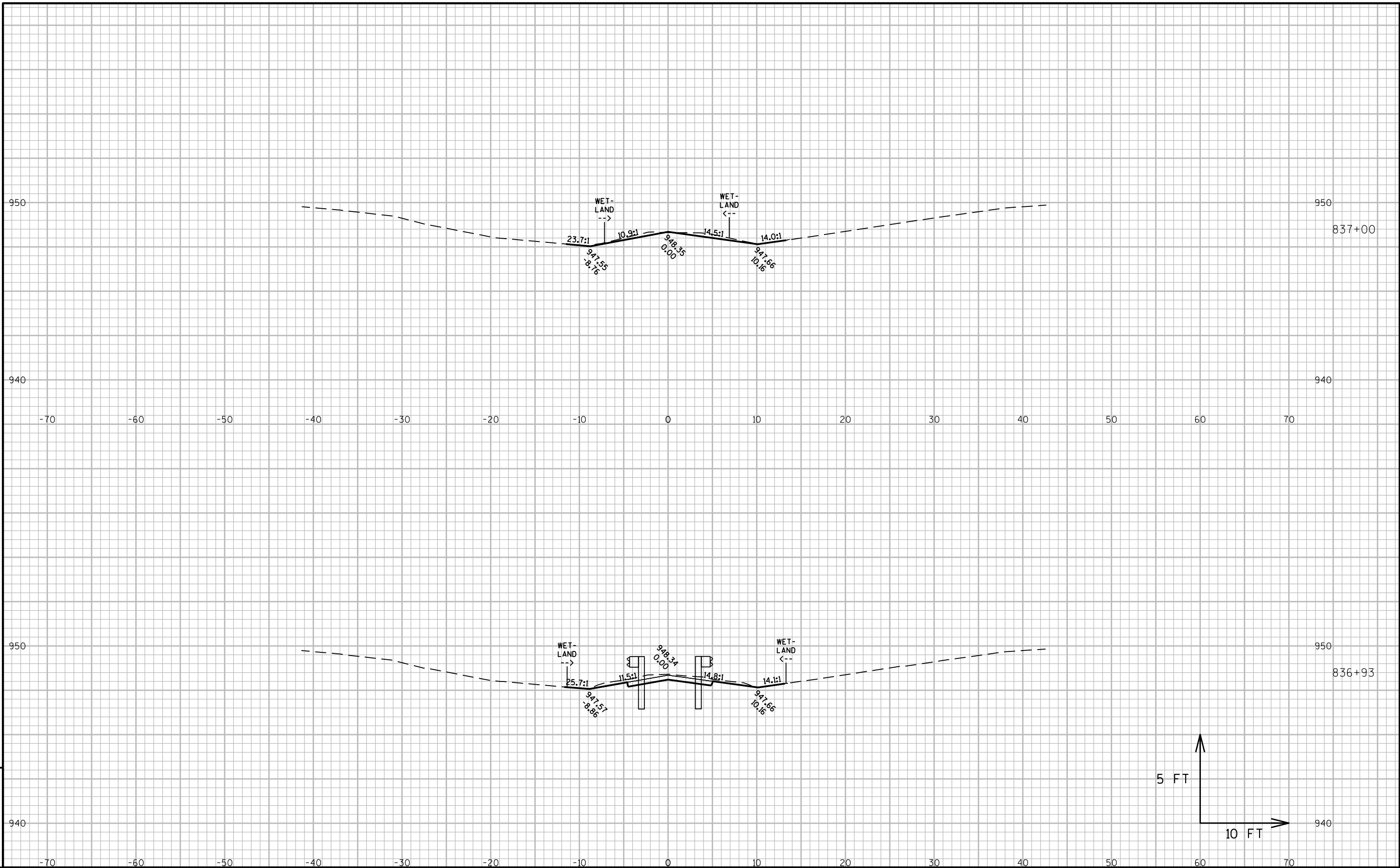


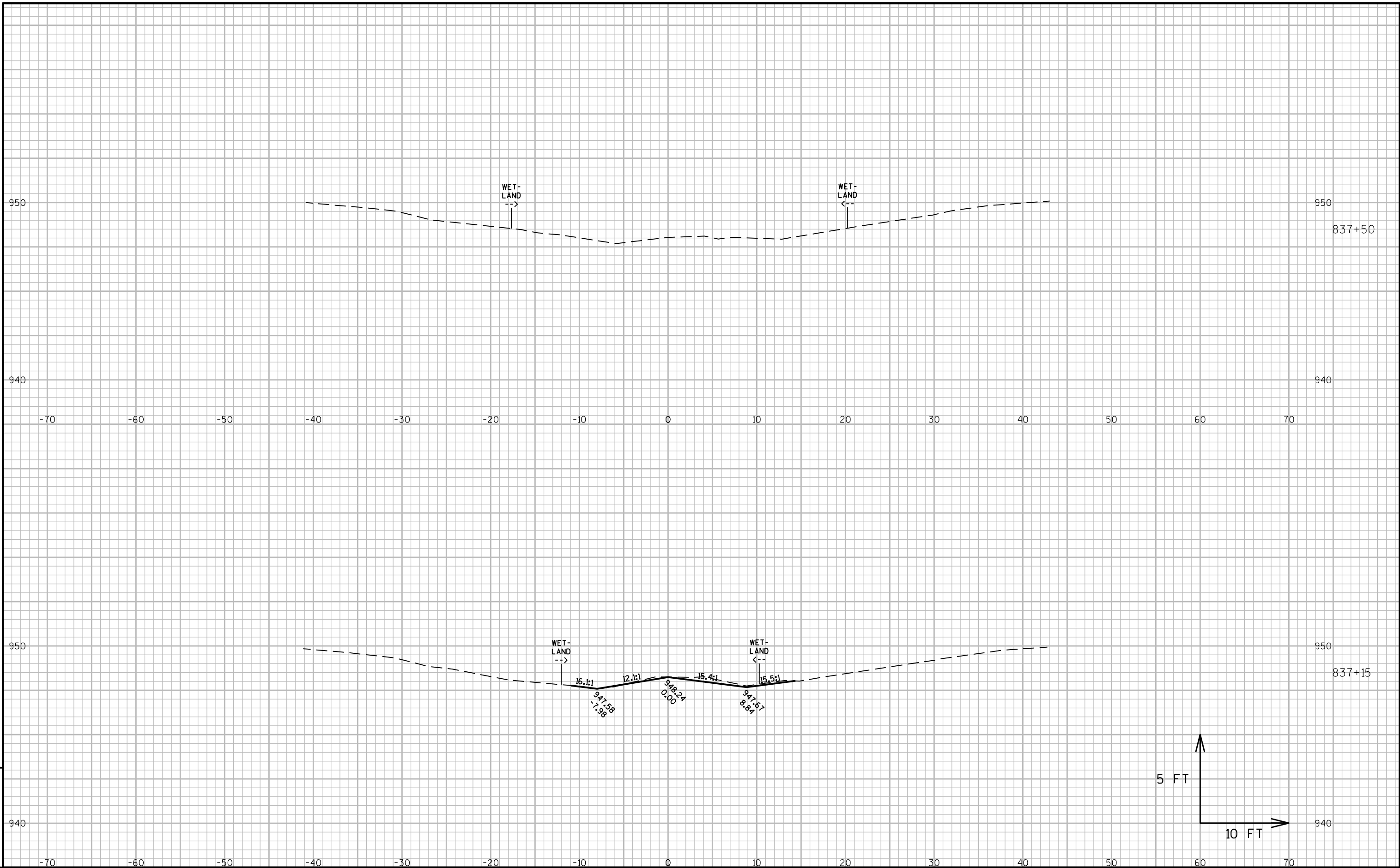




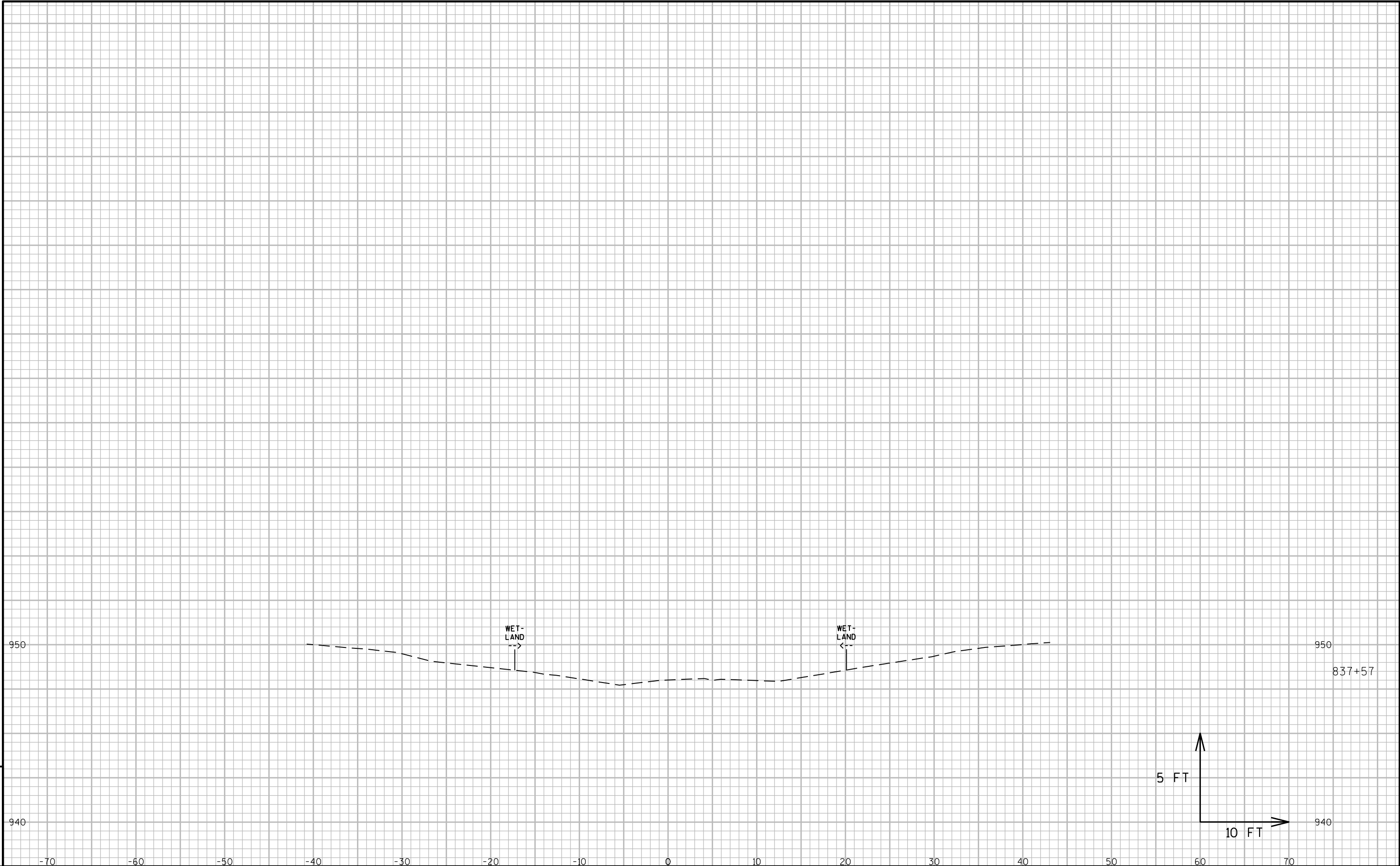




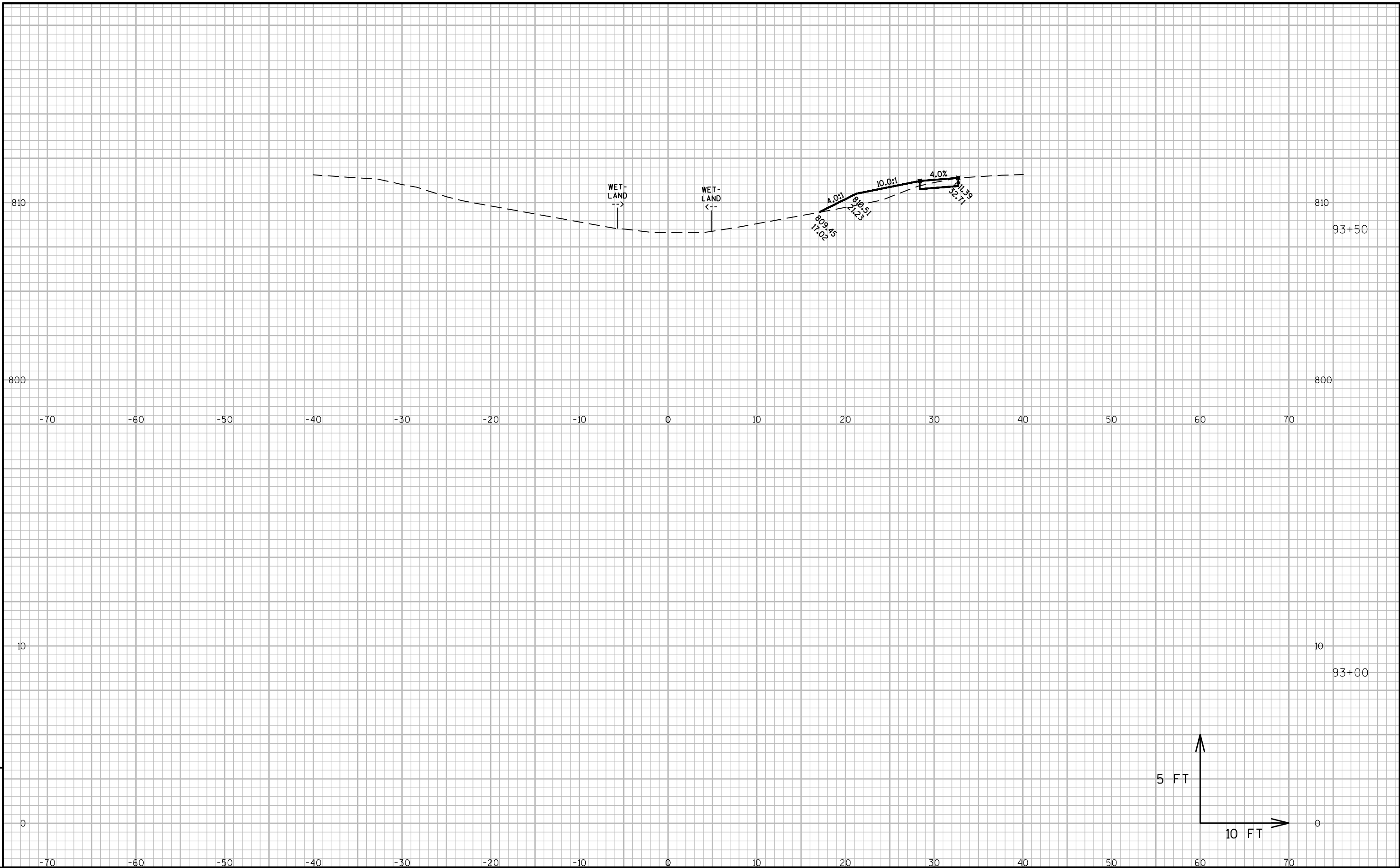


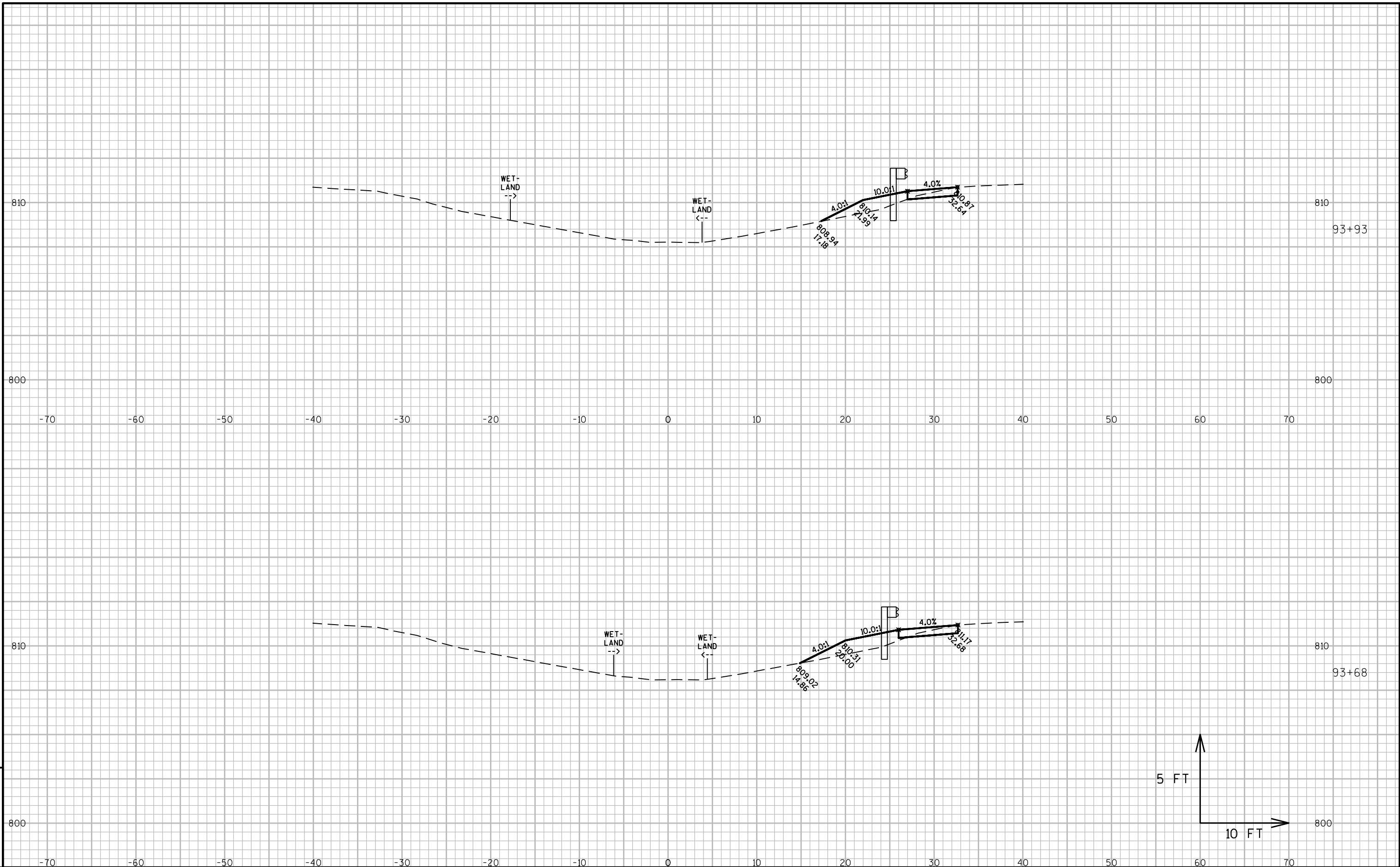


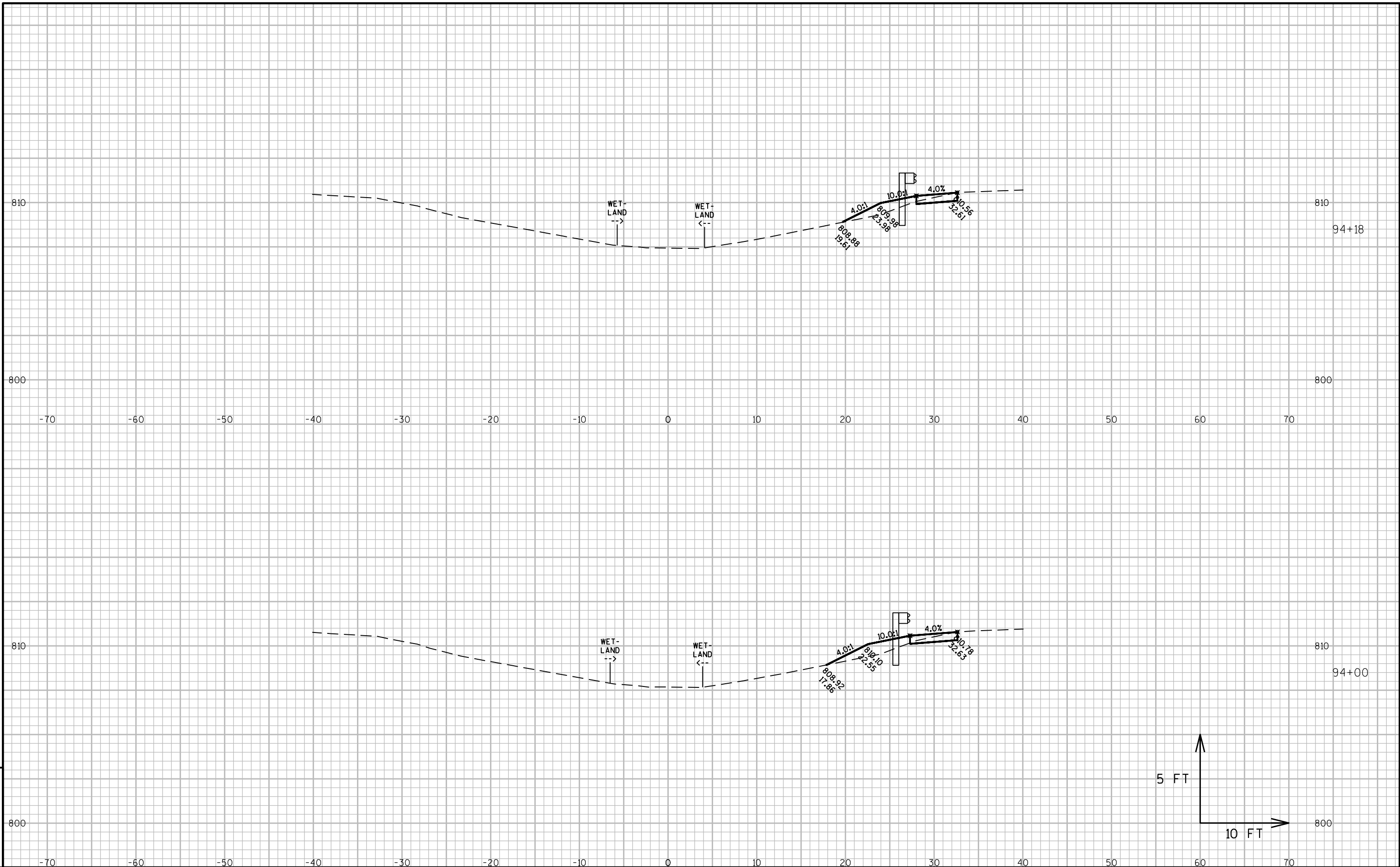
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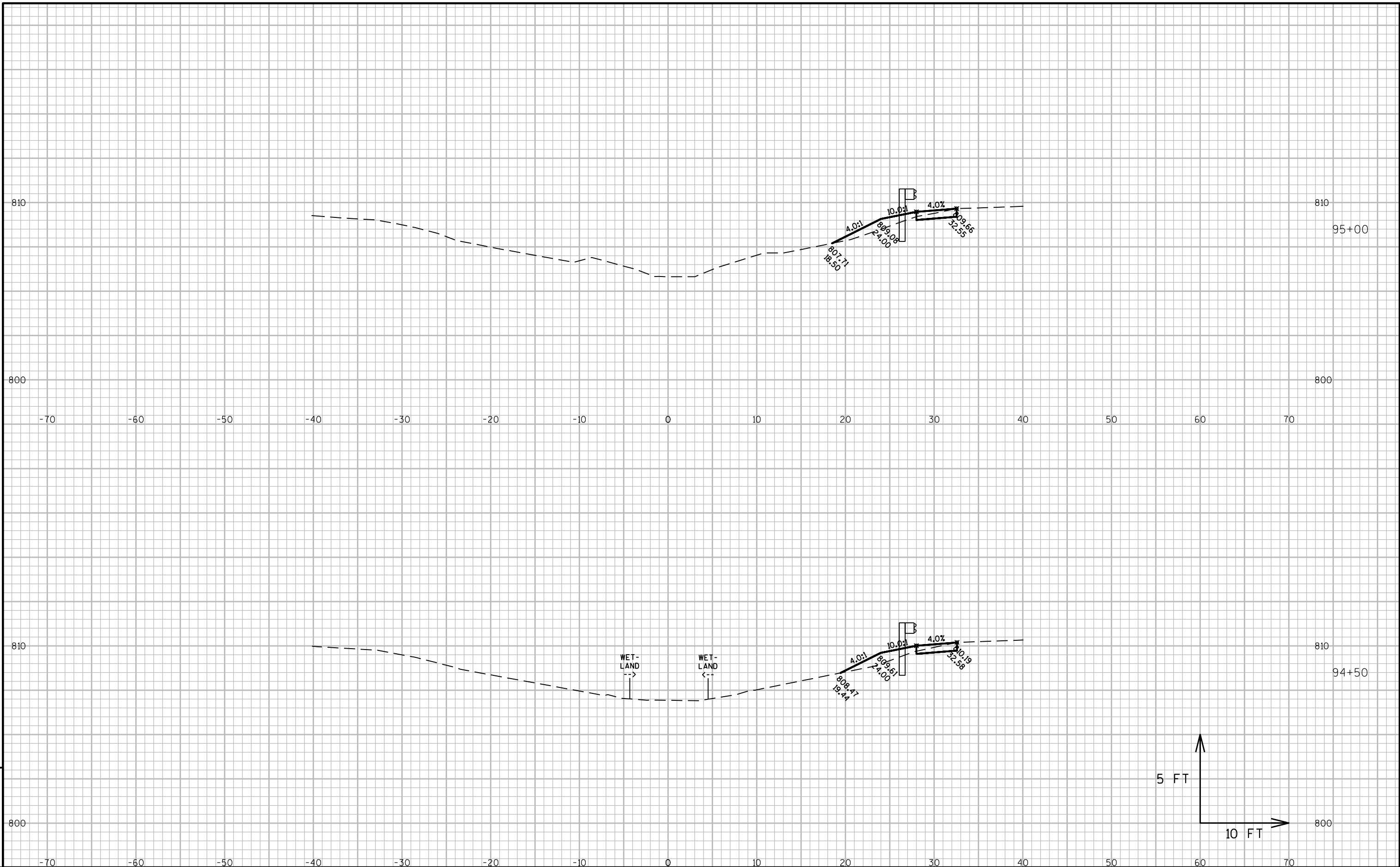
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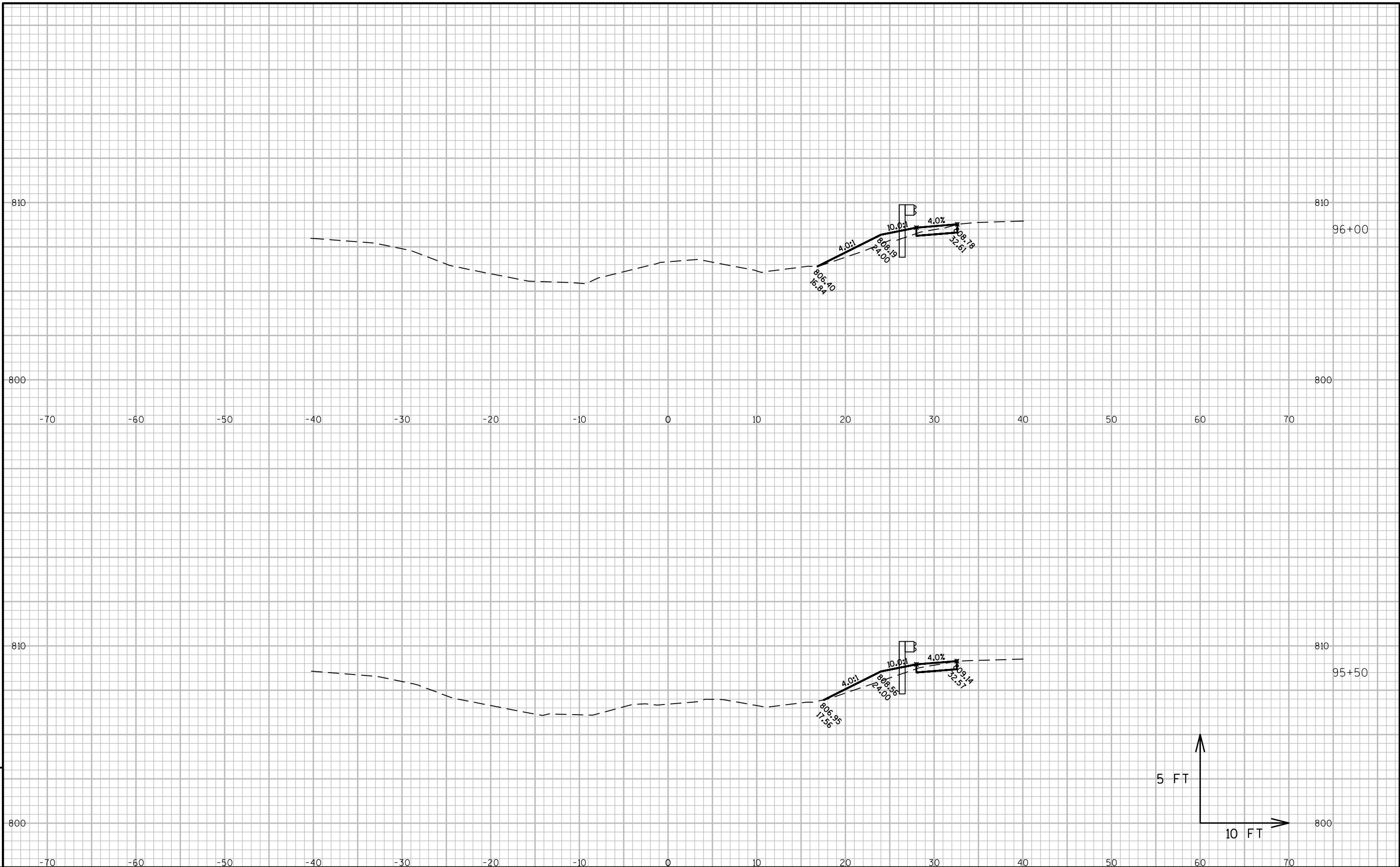


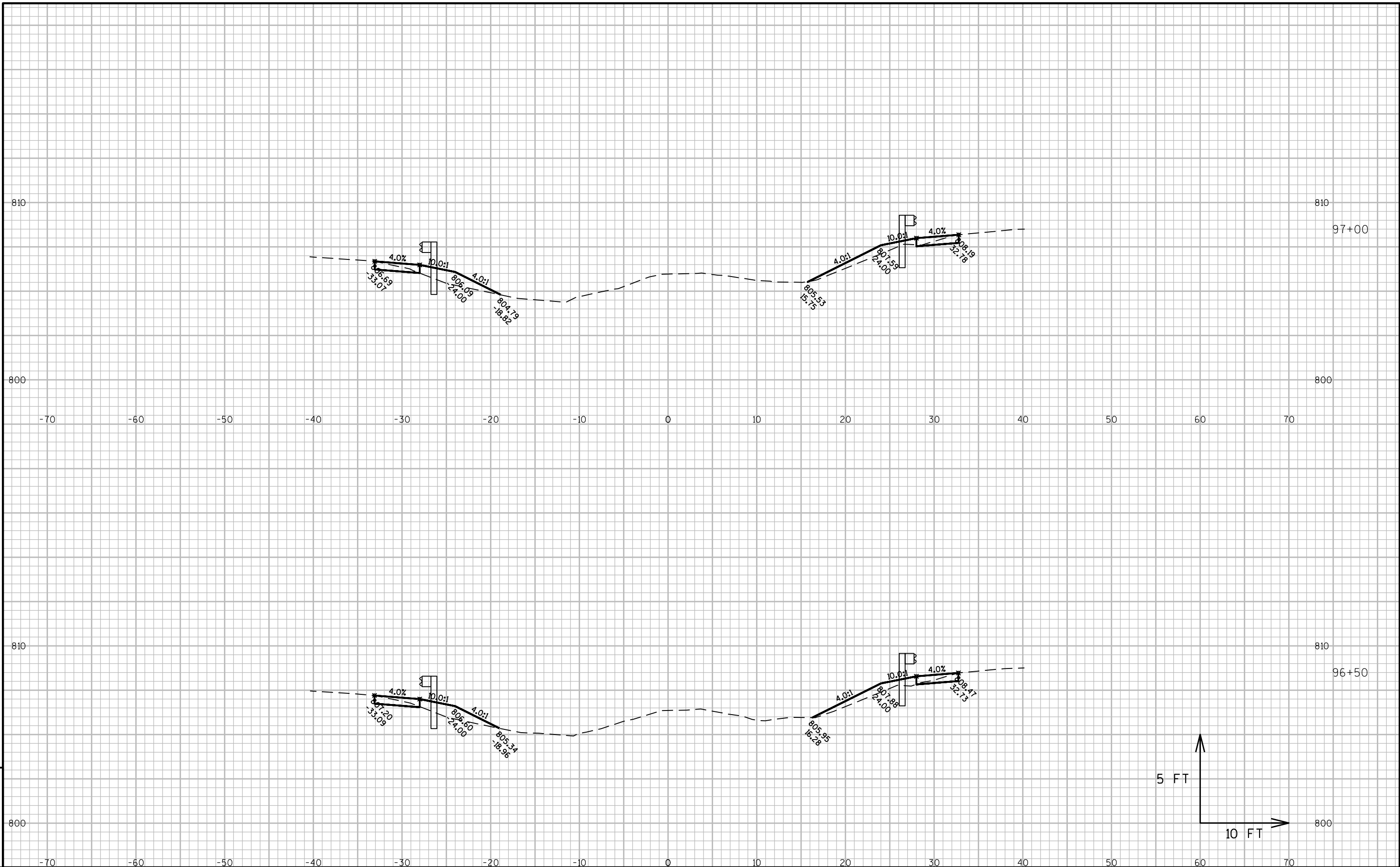


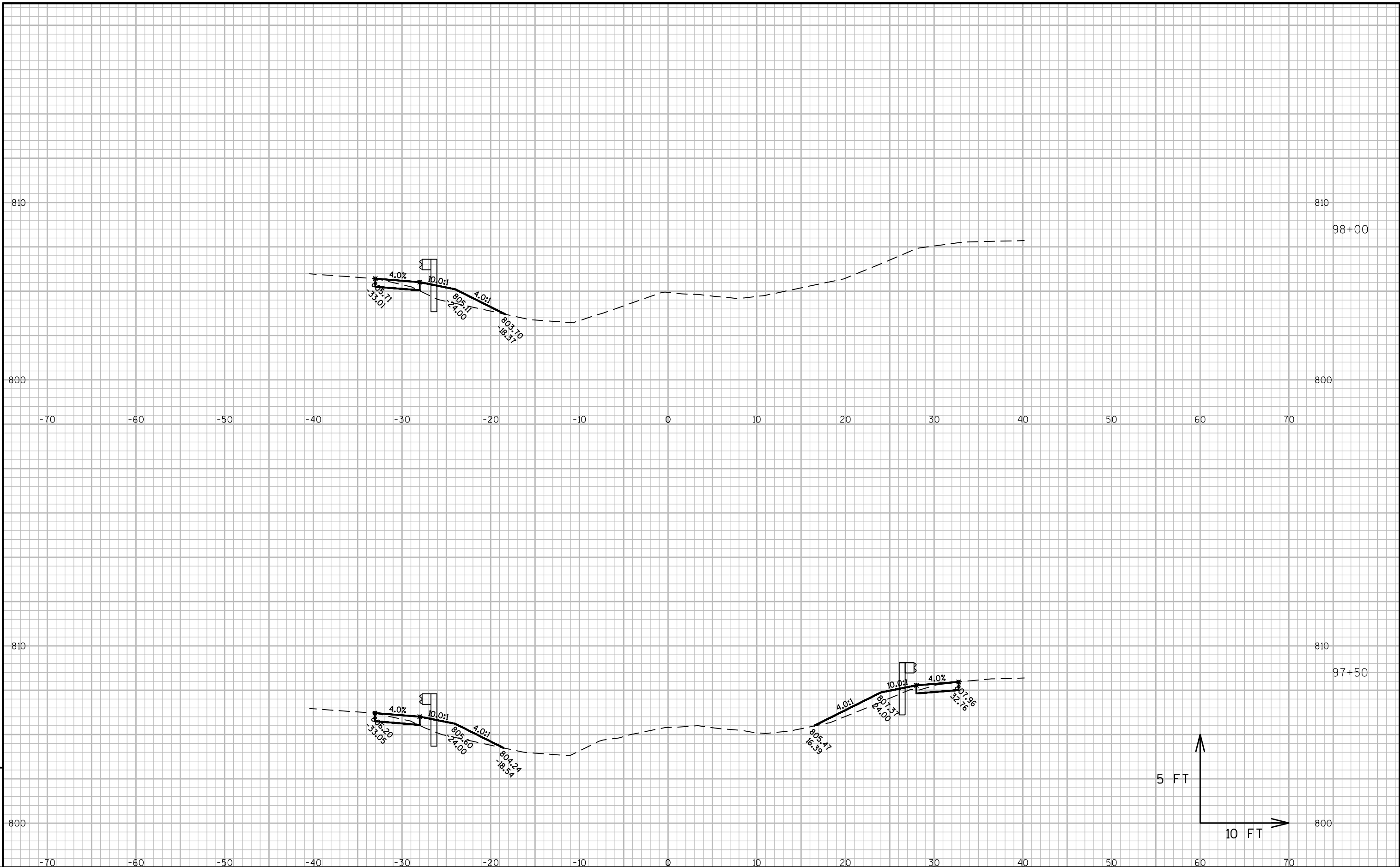






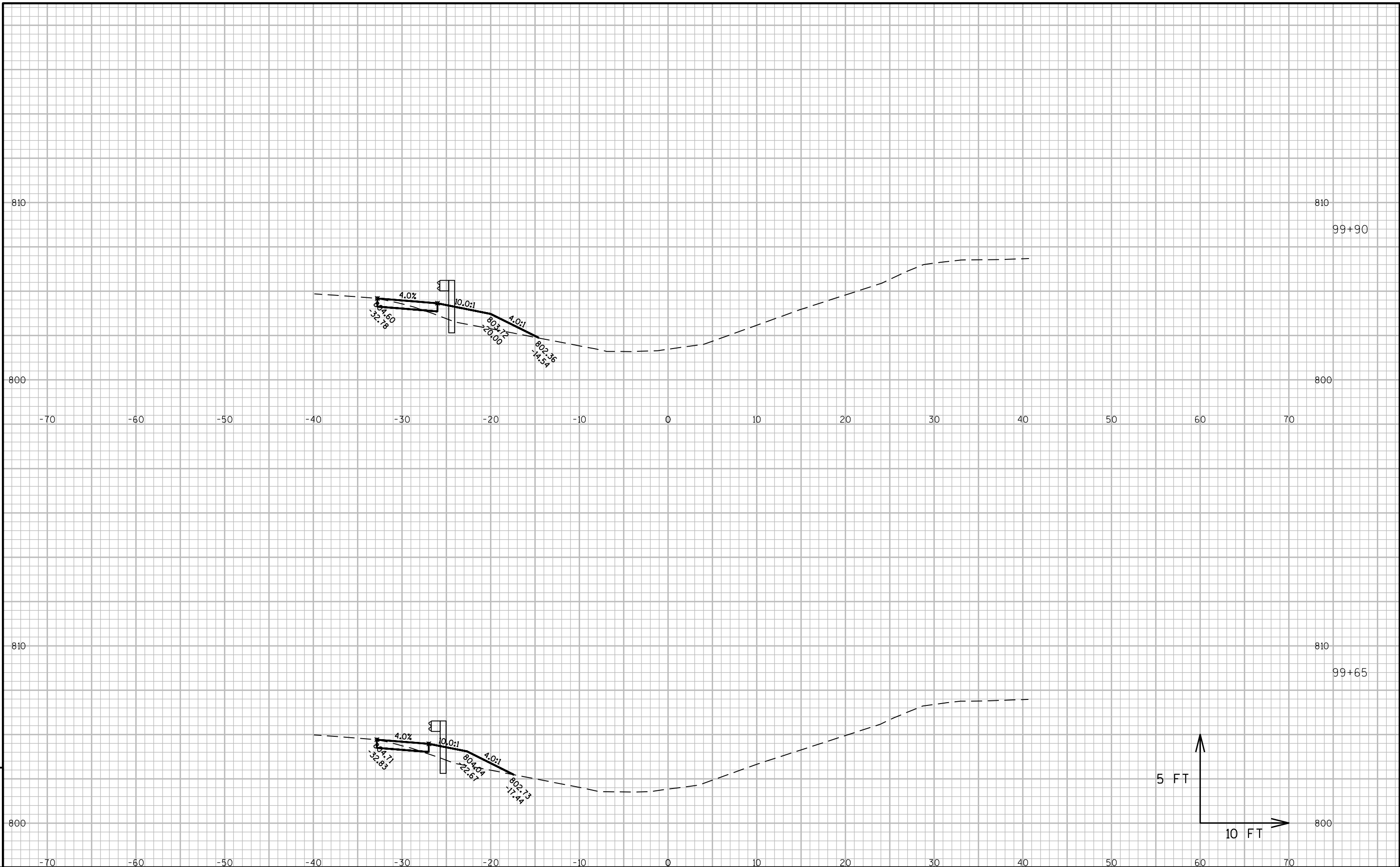


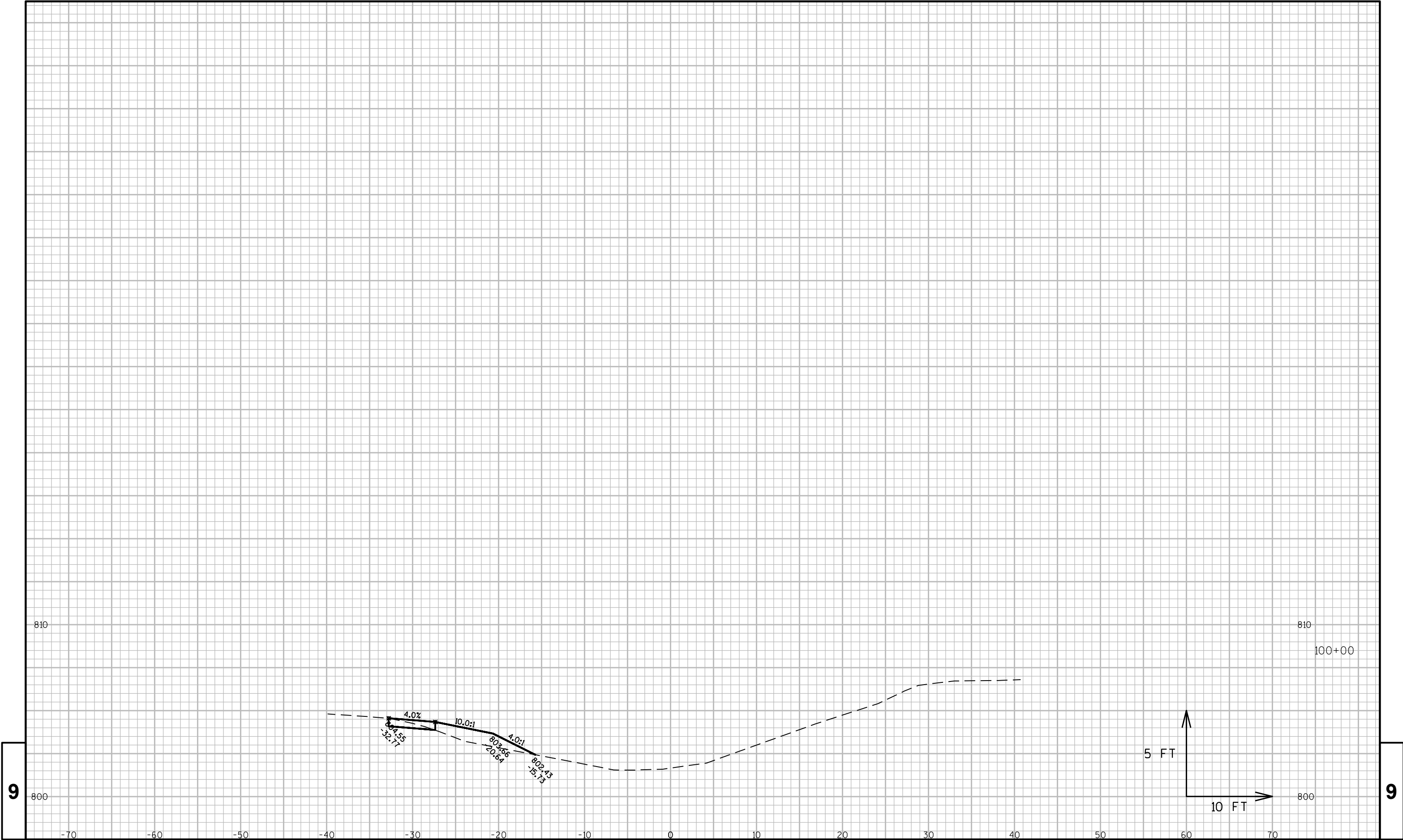












9

9

PROJECT NO:1090-37-70

HWY:IH-43

COUNTY:WALWORTH / WAUKESHA

CROSS SECTIONS: STH 83 OVER IH-43 (B-67-129)

SHEET

E

FILE NAME : N:\PDS\C3D\10000530\SHEETSPLAN\090201-XS\_WAU 043016B.DWG  
LAYOUT NAME - 090201-XS\_WAU 043016B - SECTION SHEET - (43)

PLOT DATE : 5/1/2015 7:43 AM

PLOT BY : OMARI, EYAD K

PLOT NAME :

PLOT SCALE : 1 IN:10 FT

WISDOT/CADDs SHEET 49



## Notes



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