

MAD WITH: PROJECT ID: 5310-00-78

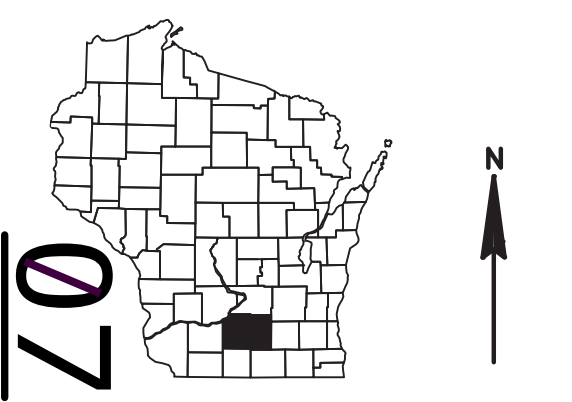
COUNTY: DANE COUNTY

APRIL 2015

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 120



DESIGN DESIGNATION

A.A.D.T.	2015	=	12,400
A.A.D.T.	2035	=	13,100
D.H.V.		=	N/A
D.D.		=	50/50
T.		=	5.5%
DESIGN SPEED		=	60 MPH
ESALS FLEXIBLE		=	1,839,600

CONVENTIONAL SYMBOLS

PLAN		PROFILE	
CORPORATE LIMITS		GRADE LINE	
PROPERTY LINE		ORIGINAL GROUND	
LOT LINE		MARSH OR ROCK PROFILE (To be noted as such)	
LIMITED HIGHWAY EASEMENT		SPECIAL DITCH	
EXISTING RIGHT OF WAY		GRADE ELEVATION	
PROPOSED OR NEW R/W LINE		CULVERT (Profile View)	
SLOPE INTERCEPT		UTILITIES	
REFERENCE LINE		ELECTRIC	
EXISTING CULVERT		FIBER OPTIC	
PROPOSED CULVERT (Box or Pipe)		GAS	
COMBUSTIBLE FLUIDS		SANITARY SEWER	
MARSH AREA		STORM SEWER	
WOODED OR SHRUB AREA		TELEPHONE	
		WATER	
		UTILITY PEDESTAL	
		POWER POLE	
		TELEPHONE POLE	

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

SPRING GREEN - MADISON

STAGECOACH ROAD TO TWIN VALLEY ROAD.

USH 14

DANE COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
5310-00-78	WISC 2015178	1

STATE PROJECT NUMBER

5310-00-78

BEGIN PROJECT

STA. 557+00

X= 756855.55

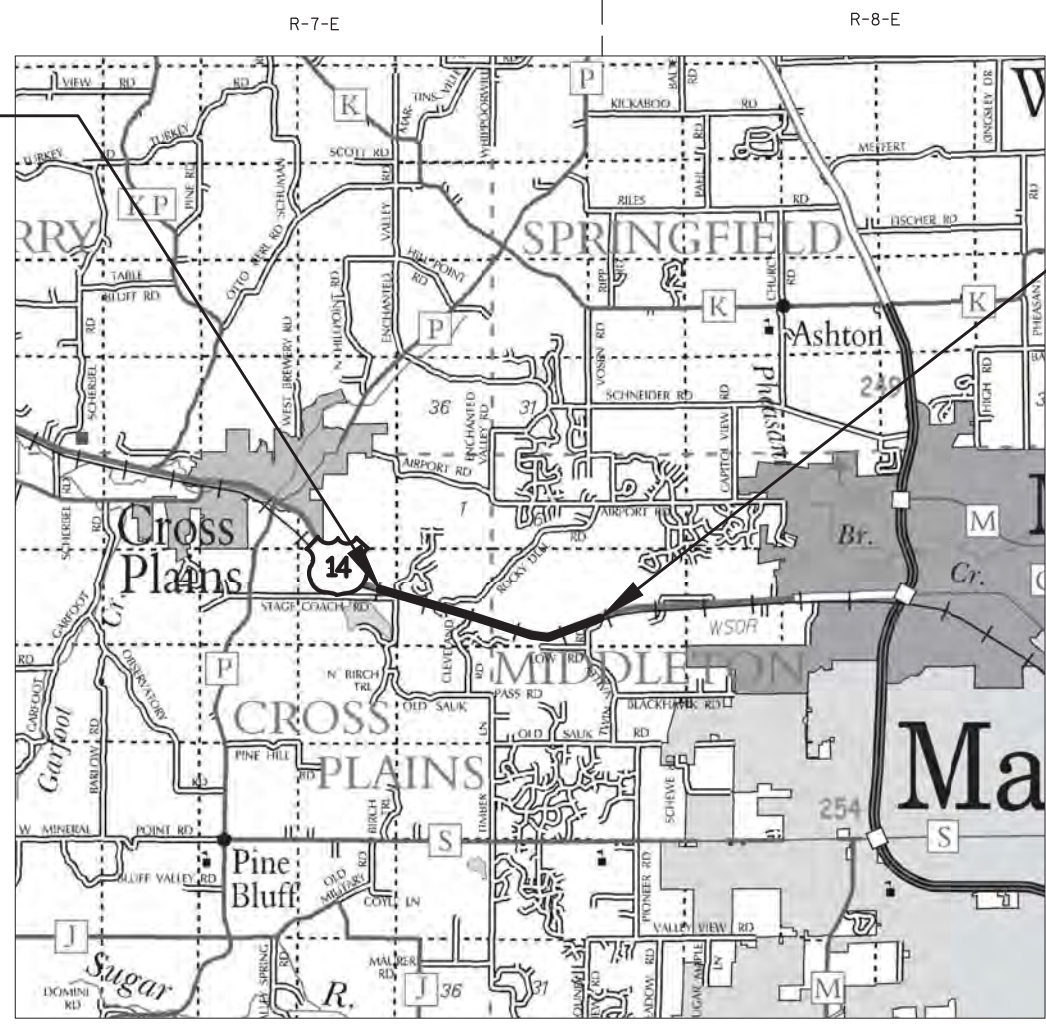
Y= 491510.17

END PROJECT

STA. 690+00

X= 768640.13

Y= 489595.16



LAYOUT

SCALE 0 1 Mile

-"COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEMS (WCCS), 'DANE' COUNTY."

TOTAL NET LENGTH OF CENTERLINE = 2.519 MI.

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	JOHN MORAN
Designer	EMRAN BHUIYAN
Project Manager	SUE NAST
Regional Examiner	MIKE RUD
Regional Supervisor	KURT JOHNSON
C.O. Examiner	

APPROVED FOR THE DEPARTMENT

DATE:01/22/2015

(Signature)

E

GENERAL NOTES

HMA PAVEMENT TYPE E-3 WEIGHT CALCULATION CONVERSION TO 112 LB/SY/IN.
PLACE THE 5.5 INCH HMA PAVEMENT IN THREE LAYERS.
APPLY TACK COAT TO THE MILLED PAVEMENT SURFACE AND BETWEEN ASPHALT LAYERS.
THE LOCATIONS OF THE EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. THE CONTRACTOR SHALL COORDINATE HIS CONSTRUCTION ACTIVITIES WITH A CALL TO DIGGERS HOTLINE AND/OR A DIRECT CALL TO THE UTILITIES THAT HAVE FACILITIES IN THE AREA.
THE ENGINEER MAY ADJUST THE LOCATIONS OF ITEMS UNDER THIS CONTRACT TO AVOID CONFLICT WITH THE EXISTING UTILITY FACILITIES.
THE CONTRACTOR IS RESPONSIBLE FOR SEEDING, MULCHING & FERTILIZING ANY PREVIOUSLY GRASSED AREAS WHICH ARE DISTURBED BY HIS OPERATIONS OUTSIDE OF THE NORMAL CONSTRUCTION LIMITS.
THE EROSION CONTROL ITEMS SHOWN ON THE PLANS ARE AT SUGGESTED LOCATIONS. THE ENGINEER SHALL CONFIRM THE LOCATION OF EROSION CONTROL ITEMS. ALL EROSION CONTROL MEASURES SHALL BE MAINTAINED UNTIL SUCH TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY. AT THAT TIME, THE CONTRACTOR SHALL REMOVE THE TEMPORARY EROSION CONTROL ITEM INCIDENTAL TO THE COST OF THE RESPECTIVE BID ITEM.
NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.
PRIOR TO ORDERING DRAINAGE PIPES AND STRUCTURES, THE CONTRACTOR SHALL VERIFY RELATED DRAINAGE INFORMATION IN THE PLAN WITH THE ENGINEER.
DURING PAVING OPERATIONS CONSTRUCT ROADWAY CONSISTANT WITH THE PLAN TYPICAL SECTIONS AND PLAN OPERATIONS TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING, TURNING, PASSING, OR PARKING LANE.
SAWCUTS AS SHOWN ON THE PLANS ARE AT SUGGESTED LOCATIONS AND MAY BE ADJUSTED AT THE DISCRETION OF THE ENGINEER TO BETTER SUIT FIELD CONDITIONS.
EXISTING SHOULDER AGGREGATE SHALL BE INCORPORATED INTO THE NEW SHOULDERS UNLESS OTHERWISE DIRECTED BY THE ENGINEER IN THE FIELD.
FILL QUANTITIES HAVE BEEN EXPANDED BY THE FACTOR OF 1.25 ON YARDAGE SHEETS.
A SAWED JOINT WILL BE REQUIRED WHERE NEW PAVEMENT IS TO MEET AN EXISTING PAVED SURFACE.
THE ENGINEER WILL REVIEW SIGN LOCATIONS PRIOR TO INSTALLATION.
CROSS SECTIONS SHOWN INCLUDE THE THICKNESS OF TOPSOIL WHERE REQUIRED.
ASPHALTIC MATEIRIAL HAS BEEN ESTIMATED AT 5.5% OF HMA PAVEMENT TONNAGE.
CURB AND GUTTER GRADES AND OFFSETS ARE TO THE FLANGE.
THE ENGINEER WILL ADJUST CURB & GUTTER ELEVATIONS TO FIT FIELD CONDITIONS.
MATCH EXISTING CROWN TRANSITION AT RAILROAD TRACKS.

PLACEMENT LOCATION	TYPE	LAYERS	NOMINAL MAXIMUM
			SIZE GRADATION
USH 14	E-3	1.75" UPPER LAYER	12.5 mm
SHOULDERS	E-3	3.5" SINGLE LAYER	12.5 mm

ORDER OF SECTION 2 DETAIL SHEETS:

- GENERAL NOTES
- PROJECT OVERVIEW
- TYPICAL SECTION
- CONSTRUCTION DETAILS
- INTERSECTION DETAILS
- EROSION CONTROL
- PAVEMENT SIGNING
- PAVEMENT MARKING
- TRAFFIC CONTROL

DIGGERSHOTLINE

Dial 811 or (800)242-8511

www.DiggersHotline.com

UTILITIES, MUNICIPALITIES, & COUNTY

DOUG VOSBERG
ATC MANAGEMENT, INC.-ELECTRICITY
2489 RINDEN RD
COTTEGE GROVE, WI 53527
(608)877-2650 office, (608) 438-7650
dvosberg@atcllc.com

GERALD MYERS
TDS TELECOM-COMMUNICATION LINE
525 JUNCTION RD
MADISON, WI 53717
(608) 664-4404
jerry.myers@tdstelecom.com

RANDY LETTMAN
CHARTER COMMUNICATIONS-COMMUNICATION LANE
2701 DANIELS ST.
MADISON, WI 53718
(608) 274-3822, (608)575-6415
randall.lettman@chartercom.com

RICH PARKER
MADISON GAS AND ELECTRIC -ELECTRICITY
133 S. Blair St.
MADISON, WI 53788
(608) 252-7379 office, (608)444-9619 Mobile
rparker@mge.com

DENNIS MOORE
MID-PLAINS TELEPHONE LLC - COMMUNICATION LINE
525 JUNCTION RD, 5TH FLOOR
P.O. BOX 5158
MADISON, WI 53705-0158
(608) 513-2171
dennis.moore@tdstelecom.com

STEVE BEVERSDORF
MADISON GAS AND ELECTRIC
COMPANY - GAS/PETROLEUM
133 S BLAIR ST.
MADISON, WI 53788
(608) 252-1552
sbeversdorf@mge.com

CONTACTS

- DNR

WISDNR LIASON
SOUTHWEST REGIONAL OFFICE
ATTN: ERIC HEGGELUND
3911 FISH HATCHERY ROAD
FITCHBURG, WI 53711
(608) 275-3301
- WSOR

WSOR SUPERINTENDENT
ROGER SCHAALMA
1890 EAST JOHNSON ST.
MADISON, WI 53704
(414) 750-3702

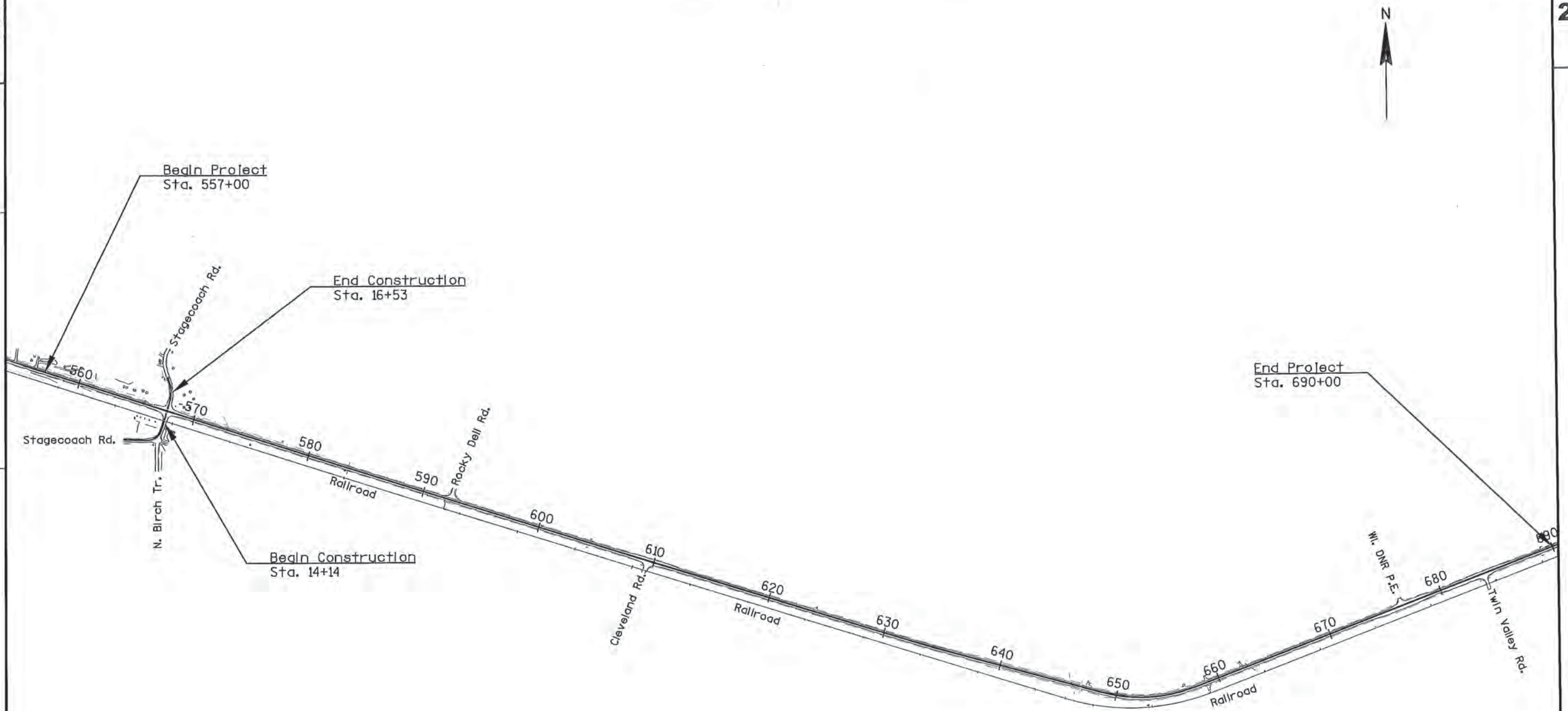
WisDOT DESIGN CONTACTS:

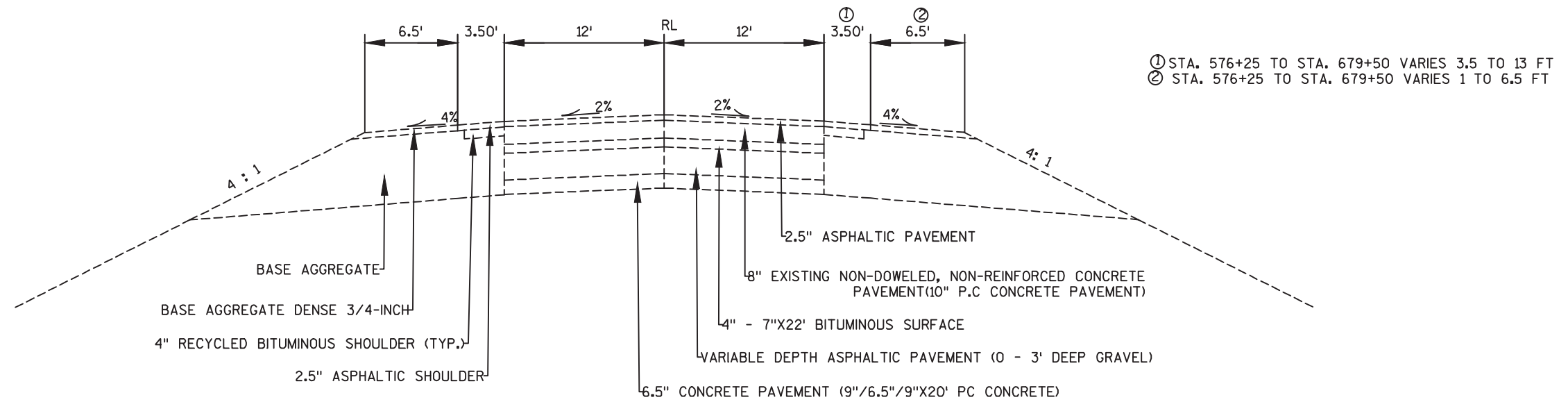
- SUE NAST, P.E.
PROJECT MANAGER
SW REGION-MADISON OFFICE
2101 WRIGHT ST.
MADISON, WI 53704
PH: (608)242-8051

MOHAMMAD EMRAN BHUIYAN, P.E.
PROJECT ENGINEER
SW REGION-MADISON OFFICE
2101 WRIGHT ST.
MADISON, WI 53704
PH: (608)246-7549

STANDARD ABBREVIATIONS

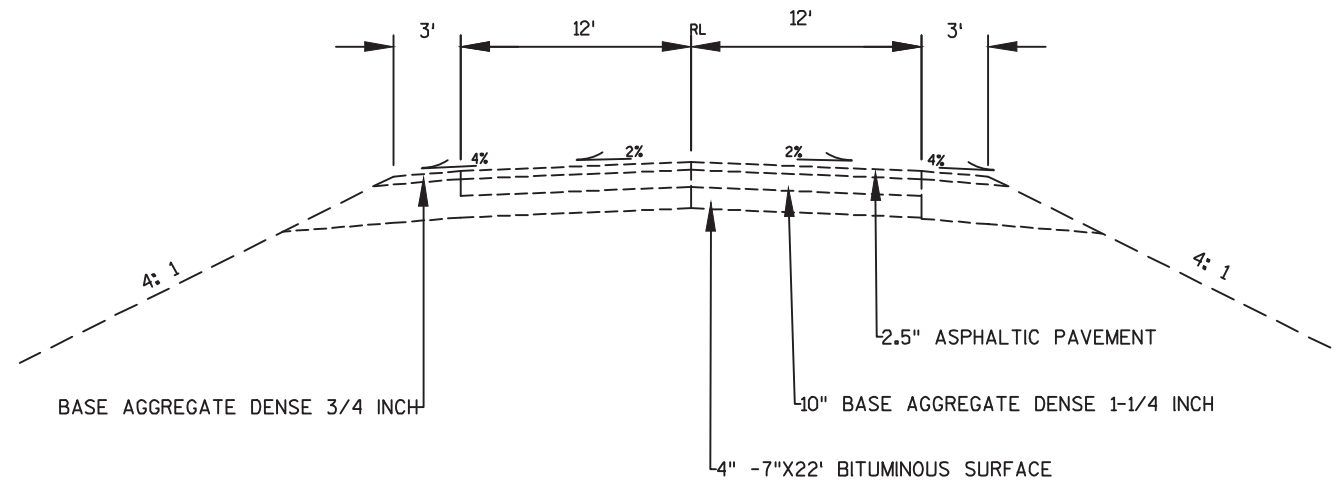
AP	ACCESS POINT	HES	HIGH EARLY STRENGTH	Q100	100-YEAR FLOW RATE
AC	ACRE	HP	HIGH POINT	R	RADIUS
ADJ	ADJUST	HW	HIGH WATER	RR	RAILROAD
AECPRC	APRON ENDWALLS FOR CULVERT PIPE REINFORCED CONCRETE	HMA	HOT MIX ASPHALT	R	RANGE
AH	AHEAD	CWT	HUNDREDWEIGHT	R/L	REFERENCE LINE
AC	ASPHALT CEMENT	HYD	HYDRANT	REINF	REINFORCING OR REINFORCEMENT
ASPH	ASPHALTIC	INL	INLET	REQD	REQUIRED
ACP	ASPHALTIC CONCRETE PAVEMENT	ID	INSIDE DIAMETER	RT	RIGHT
AVG	AVERAGE	INV	INVERT	R/W	RIGHT-OF-WAY
ADT	AVERAGE DAILY TRAFFIC	IP	IRON PIPE OR PIN	RDWY	ROADWAY
BK	BACK	JT	JOINT	SEC	SECTION
BAD	BASE AGGREGATE DENSE	LT	LEFT	SHLDR	SHOULDER
BM	BENCH MARK	LC	LENGTH OF CURVE	S	SOUTH
CB	CATCH BASIN	LF	LINEAR FOOT	SB	SOUTHBOUND
C/L	CENTER LINE	LP	LOW POINT	SQ	SQUARE
C/L CONST	CENTER LINE CONSTRUCTION	LS	LUMP SUM	SF	SQUARE FEET
△	CENTRAL ANGLE OR DELTA	MH	MANHOLE	SW	SIDEWALK
CL	CLASS	MAX	MAXIMUM	SY	SQUARE YARD
CMCP	CORRUGATED METAL CULVERT PIPE	Mgal	MEGAGALLON	SDD	STANDARD DETAIL DRAWINGS
CTH	COUNTY TRUNK HIGHWAY	MPH	MILES PER HOUR	STA	STATION
CABC	CRUSHED AGGREGATE BASE COURSE	MON	MONUMENT	SS	STORM SEWER
CFS	CUBIC FEET PER SECOND	NOM	NOMINAL	SSPRC	STORM SEWER PIPE REINFORCED CONCRETE
CY	CUBIC YARD	NC	NORMAL CROWN	ST	STREET
CP	CULVERT PIPE	N	NORTH	STR	STRUCTURE OR STRUCTURAL
CPCS	CULVERT PIPE CORRUGATED STEEL	Y	NORTH GRID COORDINATE	SE	SUPERELEVATION
CPRC	CULVERT PIPE REINFORCED CONCRETE	NB	NORTHBOUND	TEMP	TEMPORARY
CPRCHE	CULVERT PIPE REINFORCED CONCRETE HORIZONTAL ELLIPTICAL	OPT	OPTIONAL	TI	TEMPORARY INTEREST
D	DEGREE OF CURVE	OD	OUTSIDE DIAMETER	TLE	TEMPORARY LIMITED EASEMENT
DHV	DESIGN HOUR VOLUME	PAVT	PAVEMENT	t	TON
DIA	DIAMETER	PLE	PERMANENT LIMITED EASEMENT	T	TOWN
DD	DIRECTIONAL DISTRIBUTION	PACS	PIPE ARCH CORRUGATED STEEL	T/L	TRANSIT LINE
DWY	DRIVEWAY	PT	POINT	T	TRUCKS (PERCENT OF)
E	EAST	PC	POINT OF CURVATURE	TYP	TYPICAL
X	EAST GRID COORDINATE	PI	POINT OF INTERSECTION	USH	UNITED STATES HIGHWAY
EB	EASTBOUND	PT	POINT OF TANGENCY	VAR	VARIABLE
EL	ELEVATION	PVC	POINT OF VERTICAL CURVE	V	VELOCITY OF DESIGN SPEED
ESALS	EQUIVALENT SINGLE AXLE LOADS	PVI	POINT OF VERTICAL INTERSECTION	VERT	VERTICAL
EBS	EXCAVATION BELOW SUBGRADE	PVT	POINT OF VERTICAL TANGENCY	VC	VERTICAL CURVE
EXIST	EXISTING	PVC	POLYVINYL CHLORIDE	VOL	VOLUME
FPS	FEET PER SECOND	PCC	PORTLAND CEMENT CONCRETE	WM	WATER MAIN
FERT	FERTILIZE	PSF	POUNDS PER SQUARE FOOT	WV	WATER VALVE
FE	FIELD ENTRANCE	PSI	POUNDS PER SQUARE INCH	W	WEST
FL	FLOW LINE	PE	PRIVATE ENTRANCE	WB	WESTBOUND
FT	FOOT	PGL	PROFILE GRADE LINE	WSOR	WISCONSIN AND SOUTHERN RAILROAD
GN	GRID NORTH	PL	PROPERTY LINE	YD	YARD
BG	BEAM GUARD/GUARD RAIL				
FO	FIBER OPTICS				
TEL	TELEPHONE				
OH	OVERHEAD ELECTRIC				
G/GAS	GAS LINE				





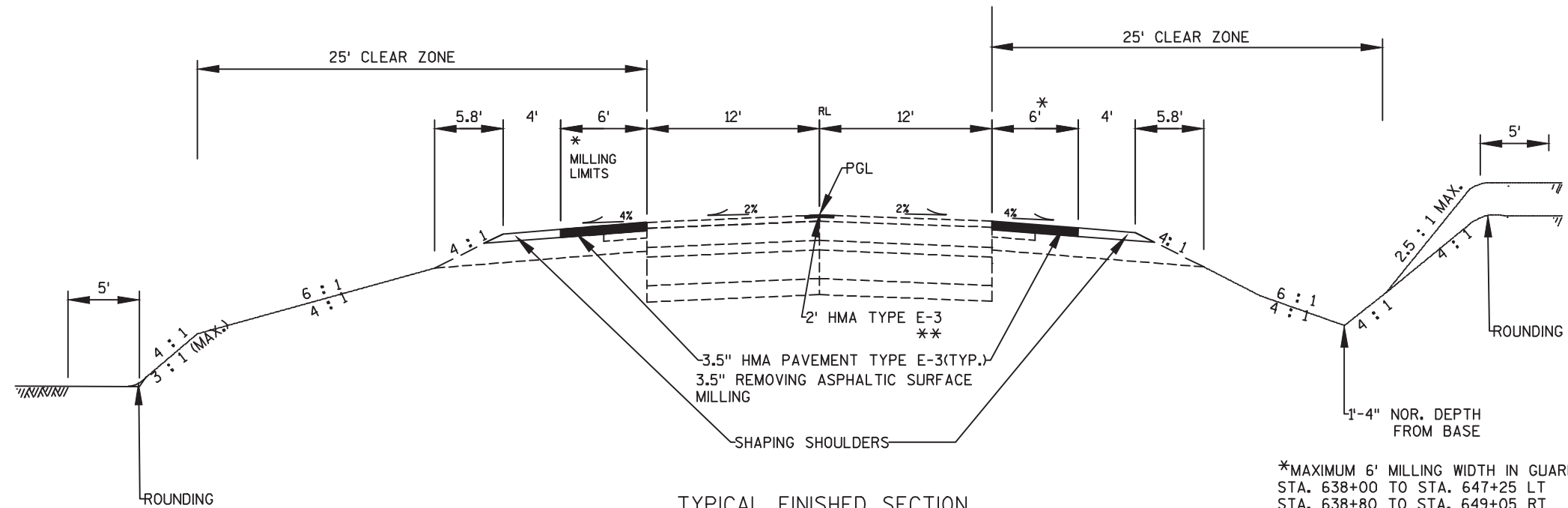
TYPICAL EXISTING SECTION

USH 14
 STA. 557+00 TO STA. 690+00



TYPICAL EXISTING SECTION

STAGECOACH RD
 STA. 14+13 TO STA. 16+53



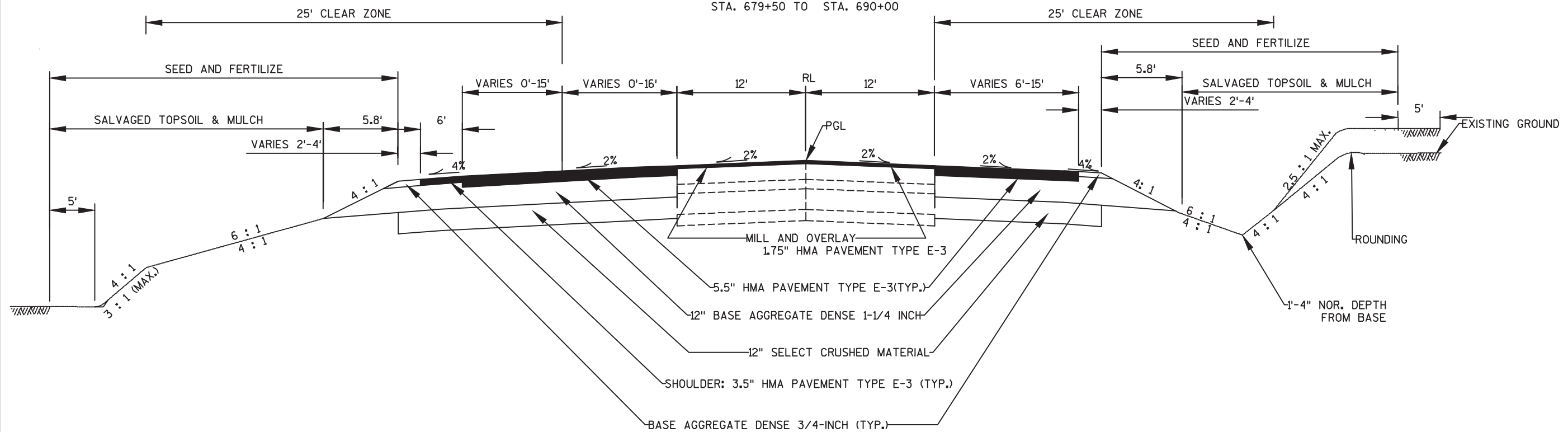
TYPICAL FINISHED SECTION

USH 14

STA. 557+00 TO STA. 562+44.8 RT
 STA. 574+24.1 TO STA. 582+50 RT
 STA. 582+50 TO STA. 676+25
 STA. 676+25 TO STA. 679+50 LT
 STA. 679+50 TO STA. 690+00

*MAXIMUM 6' MILLING WIDTH IN GUARD RAIL AREAS
 STA. 638+00 TO STA. 647+25 LT
 STA. 638+80 TO STA. 649+05 RT

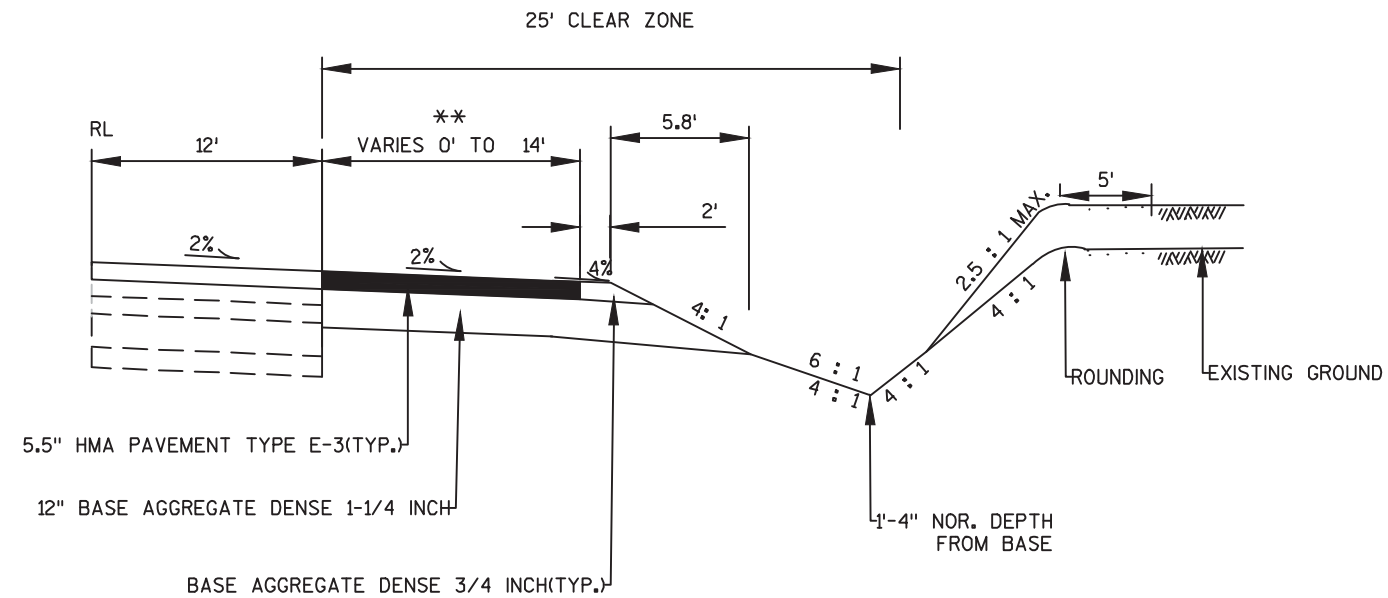
** MILL AND OVERLAY 2 FT WIDE X 2 INCH
 DEEP AT CENTERLINE



TYPICAL FINISHED SECTION

USH 14

STA. 557+00 TO STA. 562+44.8 LT
 STA. 562+44.8 TO STA. 574+24.1 RT
 STA. 562+44.8 TO STA. 582+50 LT

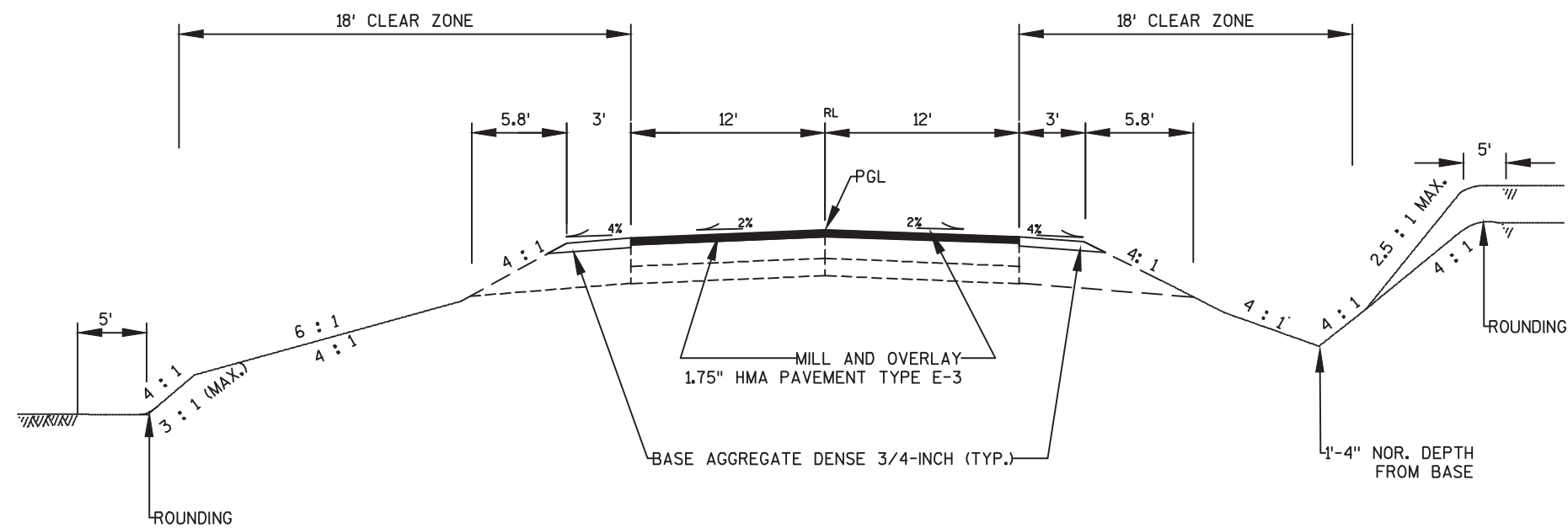


BYPASS LANE AND RIGHT TURN LANE AT TWIN VALLEY ROAD

TYPICAL FINISHED SECTION

USH 14

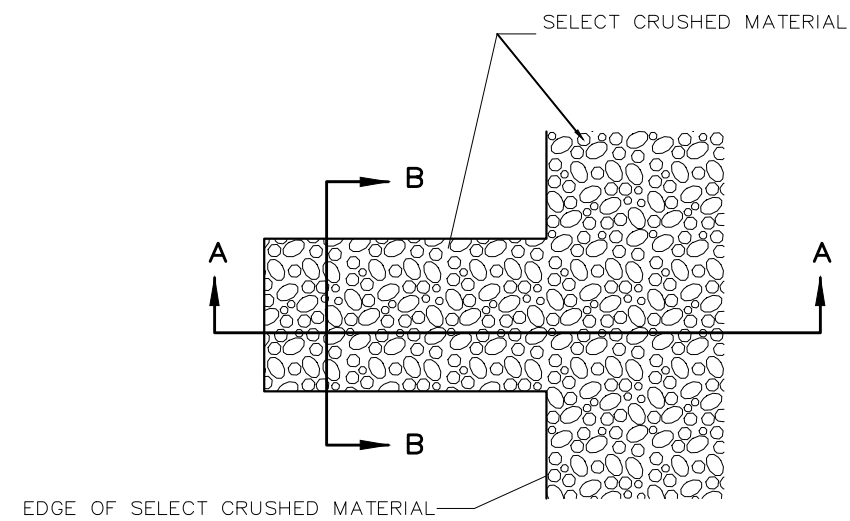
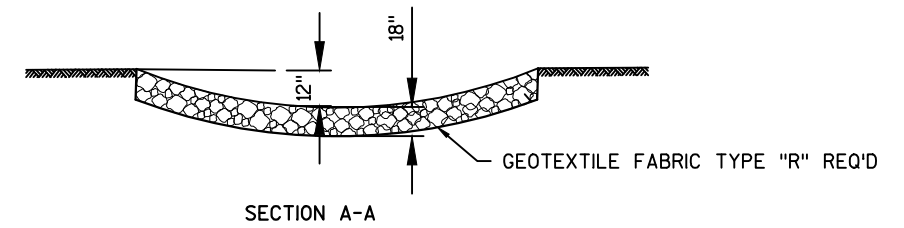
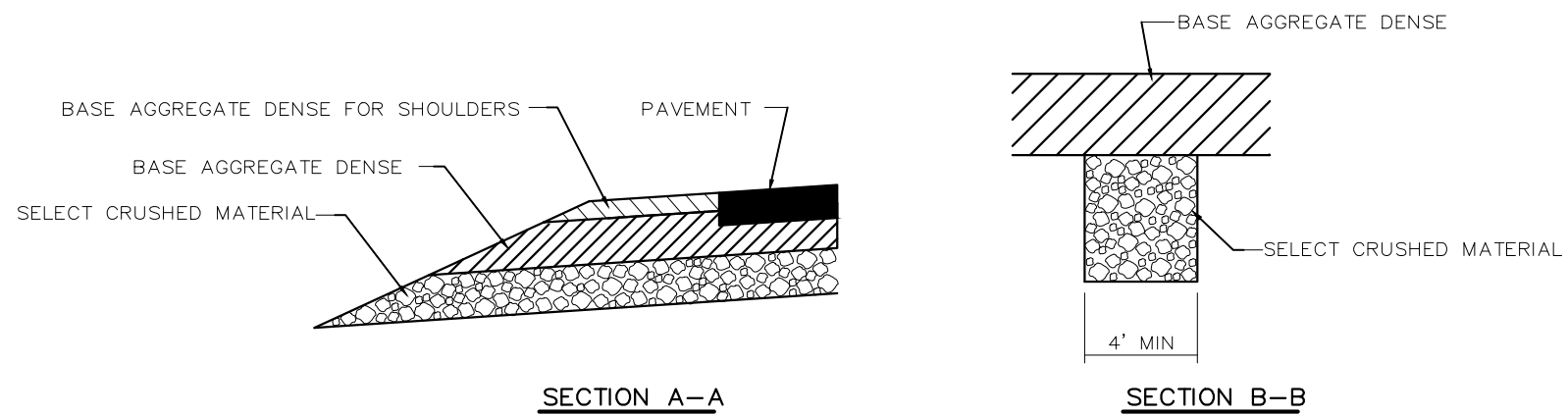
STA. 676+25 TO STA. 679+50 RT



TYPICAL FINISHED SECTION

STAGECOACH ROAD

STA. 14+13 TO STA. 16+53

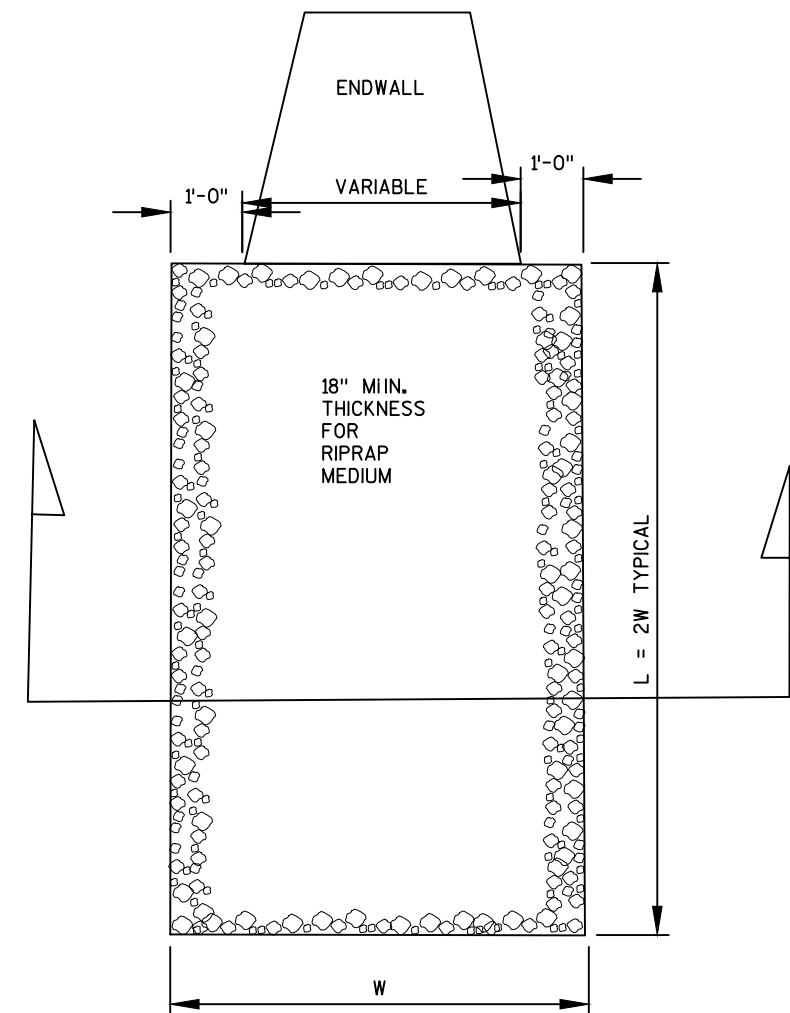


DETAIL FOR FRENCH DRAINS

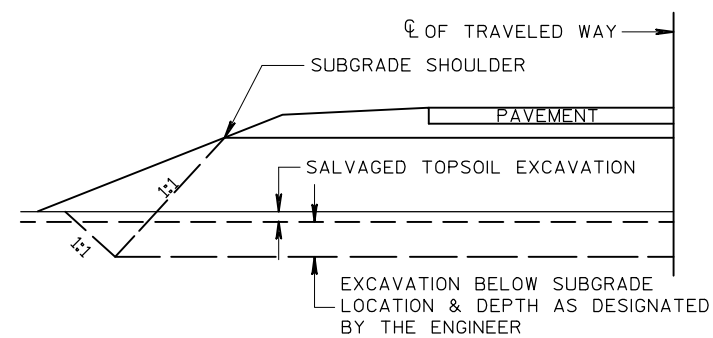
STA. 559+00 LT.
STA. 562+00 LT.
STA. 565+00 LT. & RT.
STA. 570+00 LT. & RT.
STA. 572+00 LT. & RT.
STA. 575+00 LT.
STA. 577+00 LT.
STA. 579+00 LT.
STA. 581+00 LT.

LOCATIONS TO BE VERIFIED IN THE FIELD BY THE ENGINEER

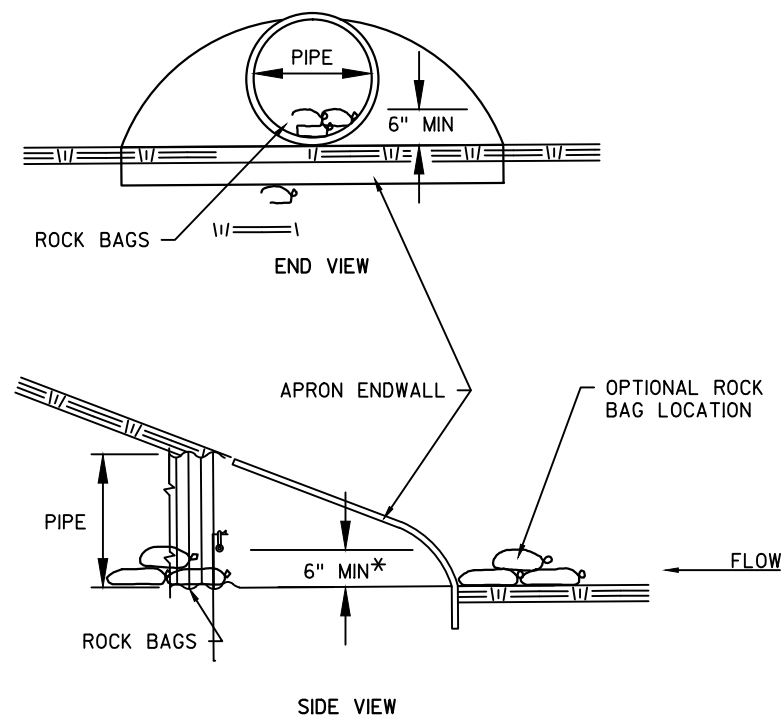
EXCAVATION REQUIRED TO CONSTRUCT FRENCH DRAINS SHALL
BE CONSIDERED INCIDENTAL TO THE ITEM SELECT CRUSHED MATERIAL.



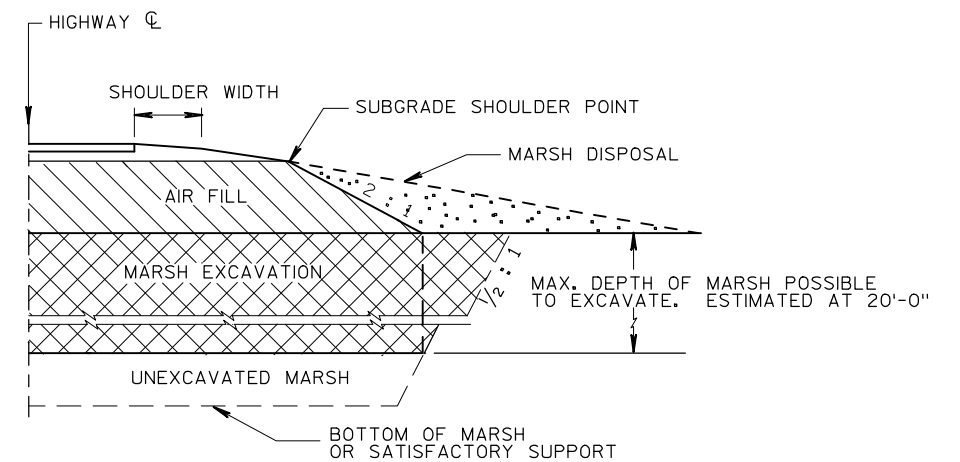
RIPRAP MEDIUM TREATMENT AT CULVERTS



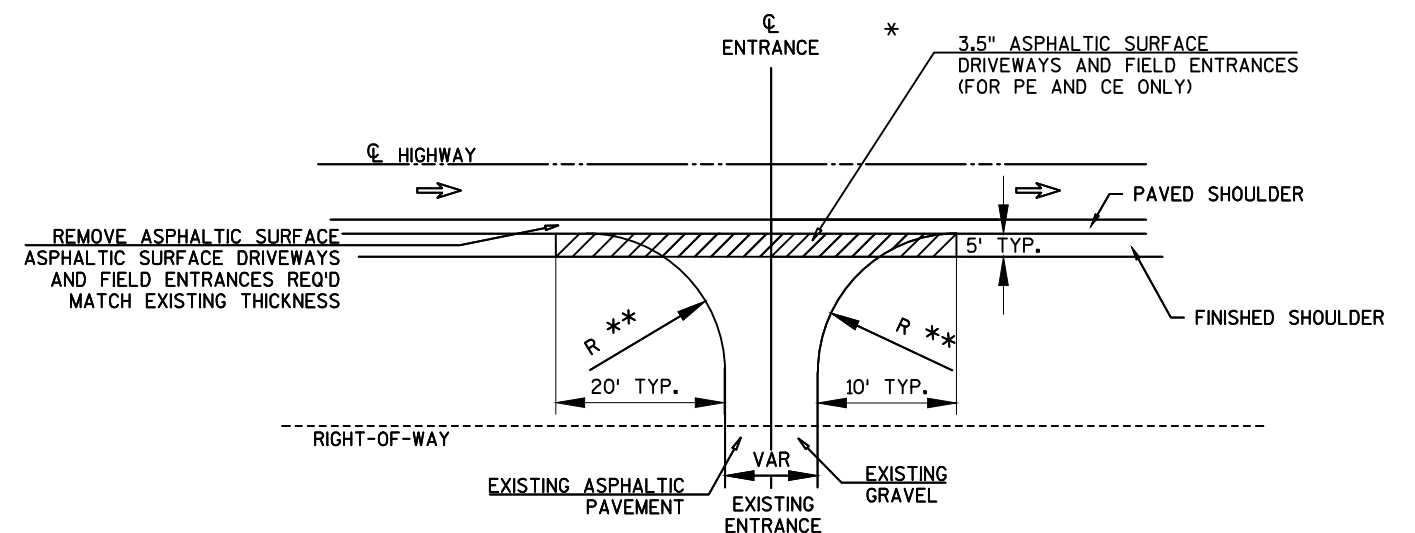
DETAIL FOR EXCAVATION BELOW SUBGRADE



CULVERT PIPE CHECK



PARTIAL MARSH EXCAVATION



L=VARIABLE, EXACT LENGTH TO BE DETERMINED IN THE FIELD BY THE ENGINEER

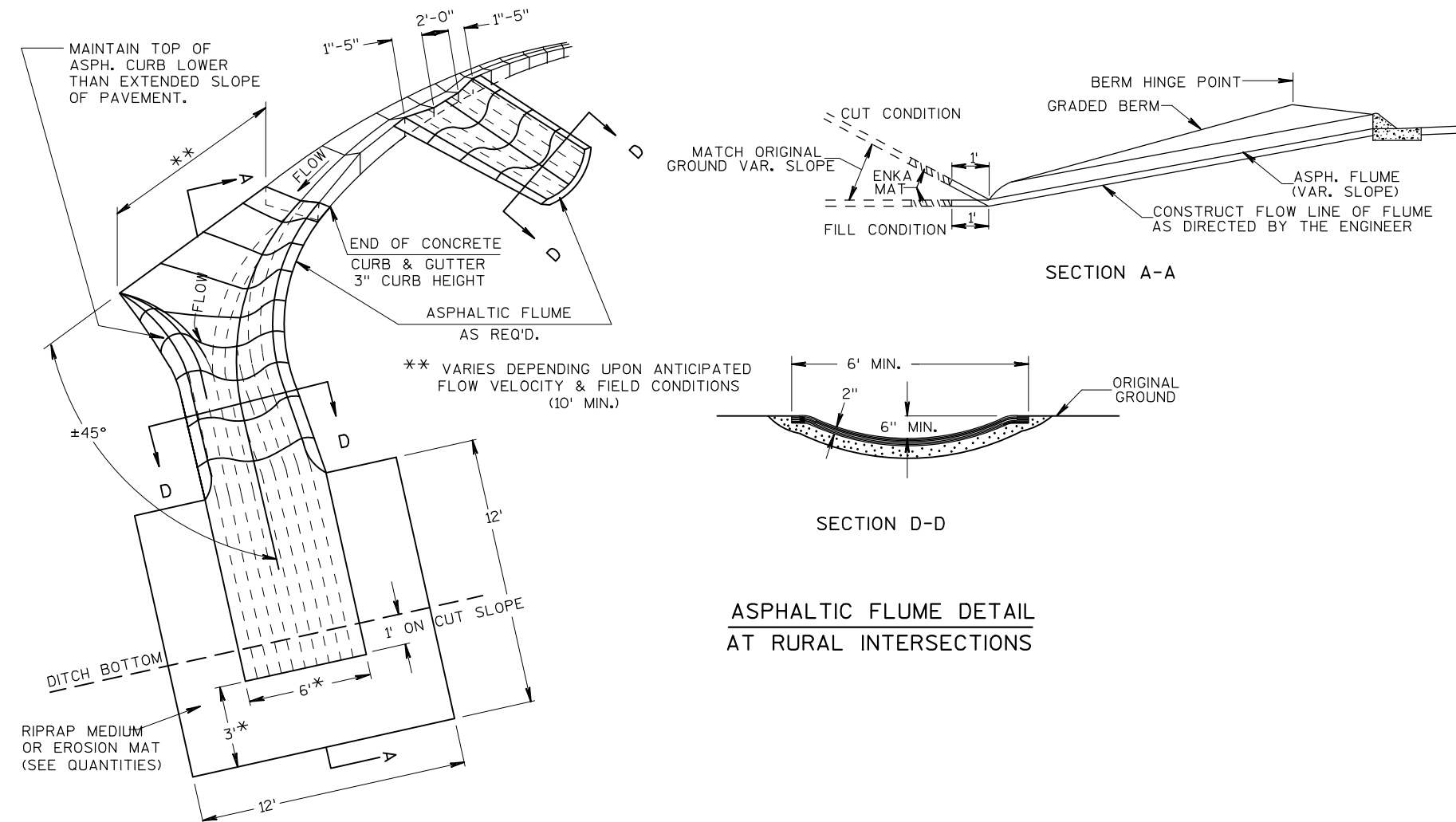
D=DRIVEWAY WIDTH
D=20'TYP(PE & FE) (16'MIN-24'MAX)

** MATCH EXISTING

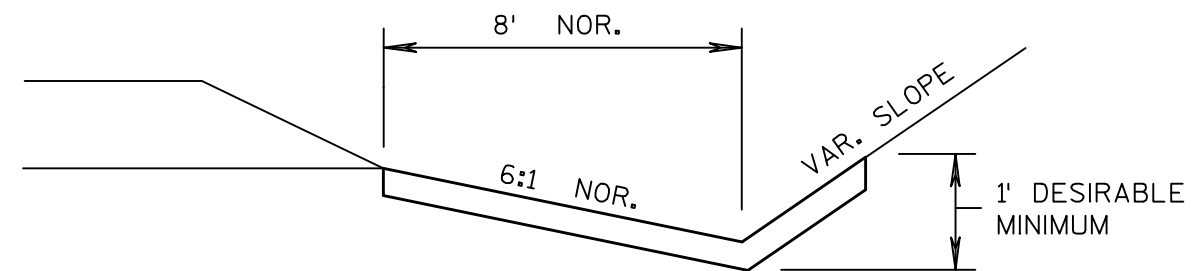
* 3' MIN OR TO FINISHED SHOULDER WHICH EVER IS GREATER

PLAN VIEW

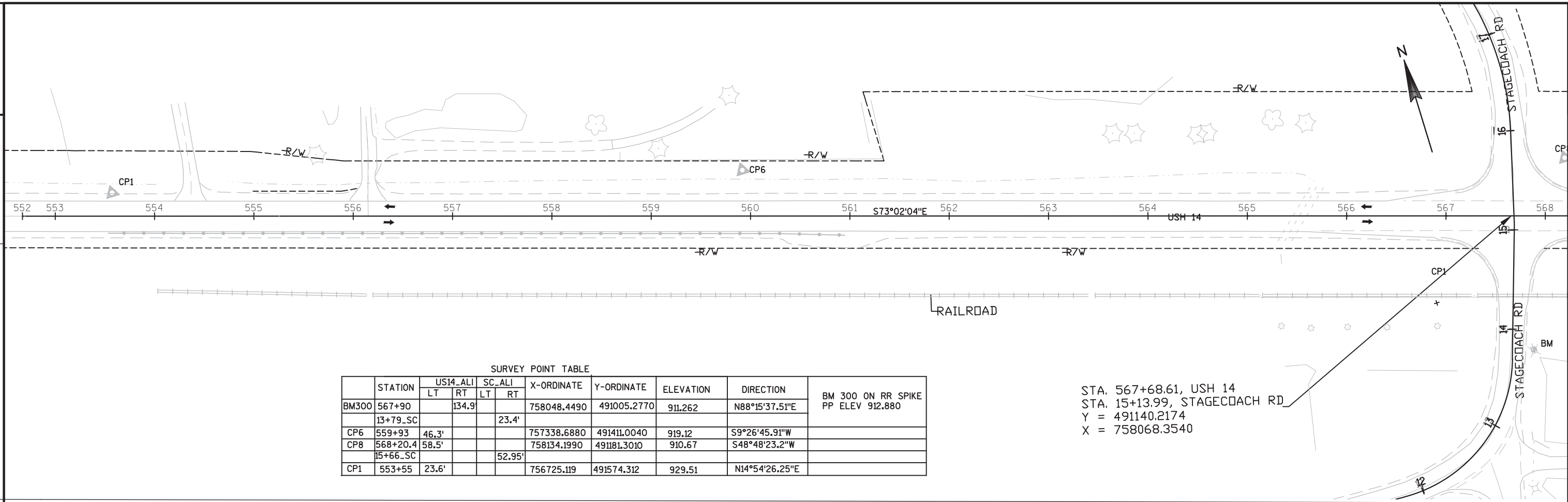
FIELD ENTRANCES, RURAL DRIVEWAYS,
AND TEE INTERSECTIONS
(PE, FE & CE)



ASPHALTIC FLUME DETAIL
AT RURAL INTERSECTIONS

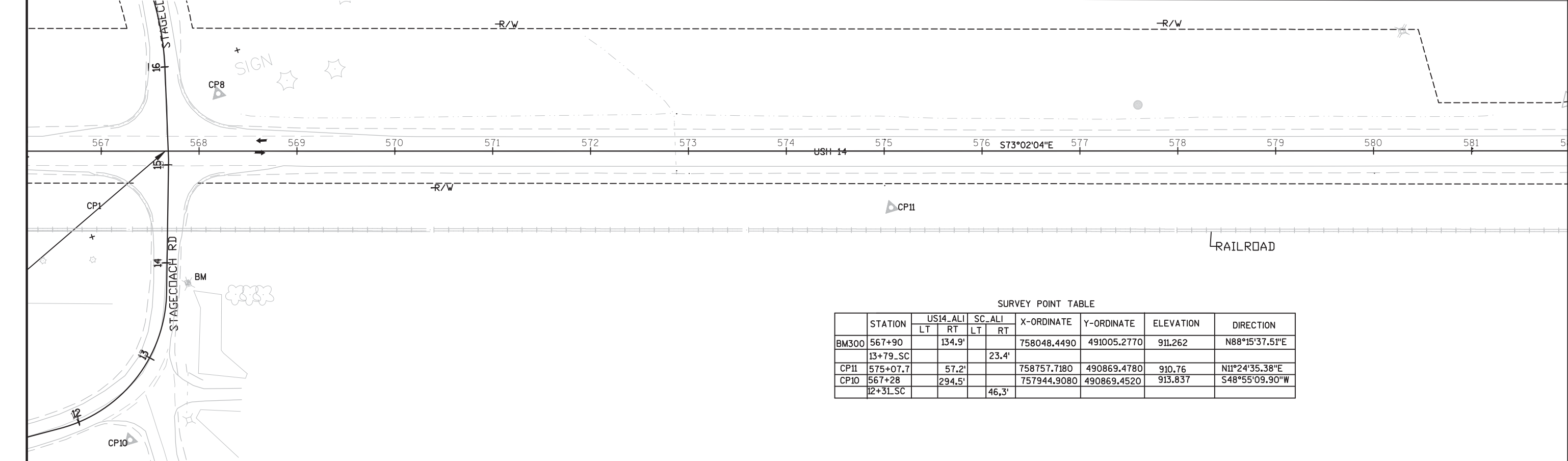


EROSION MAT DETAIL FOR DITCHES

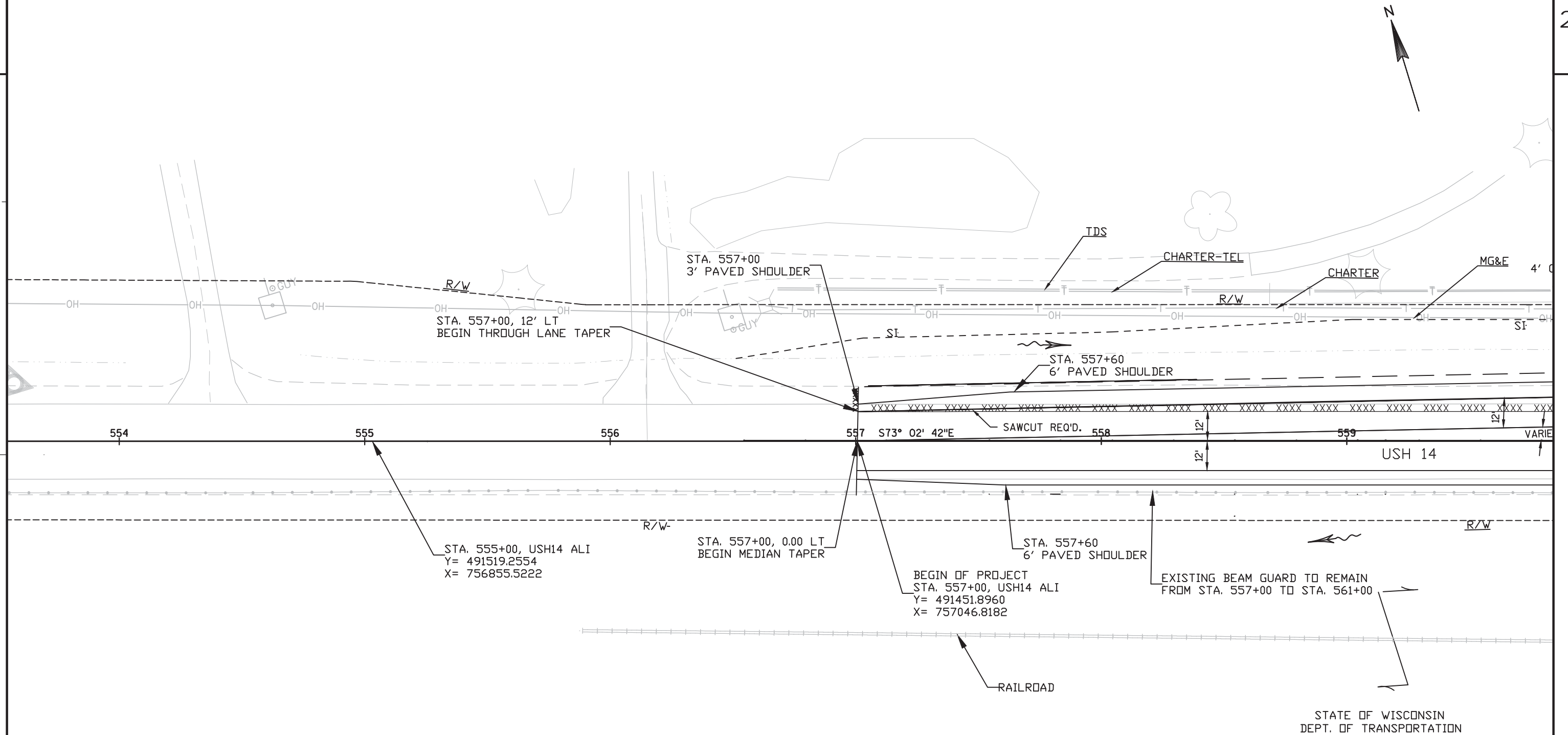


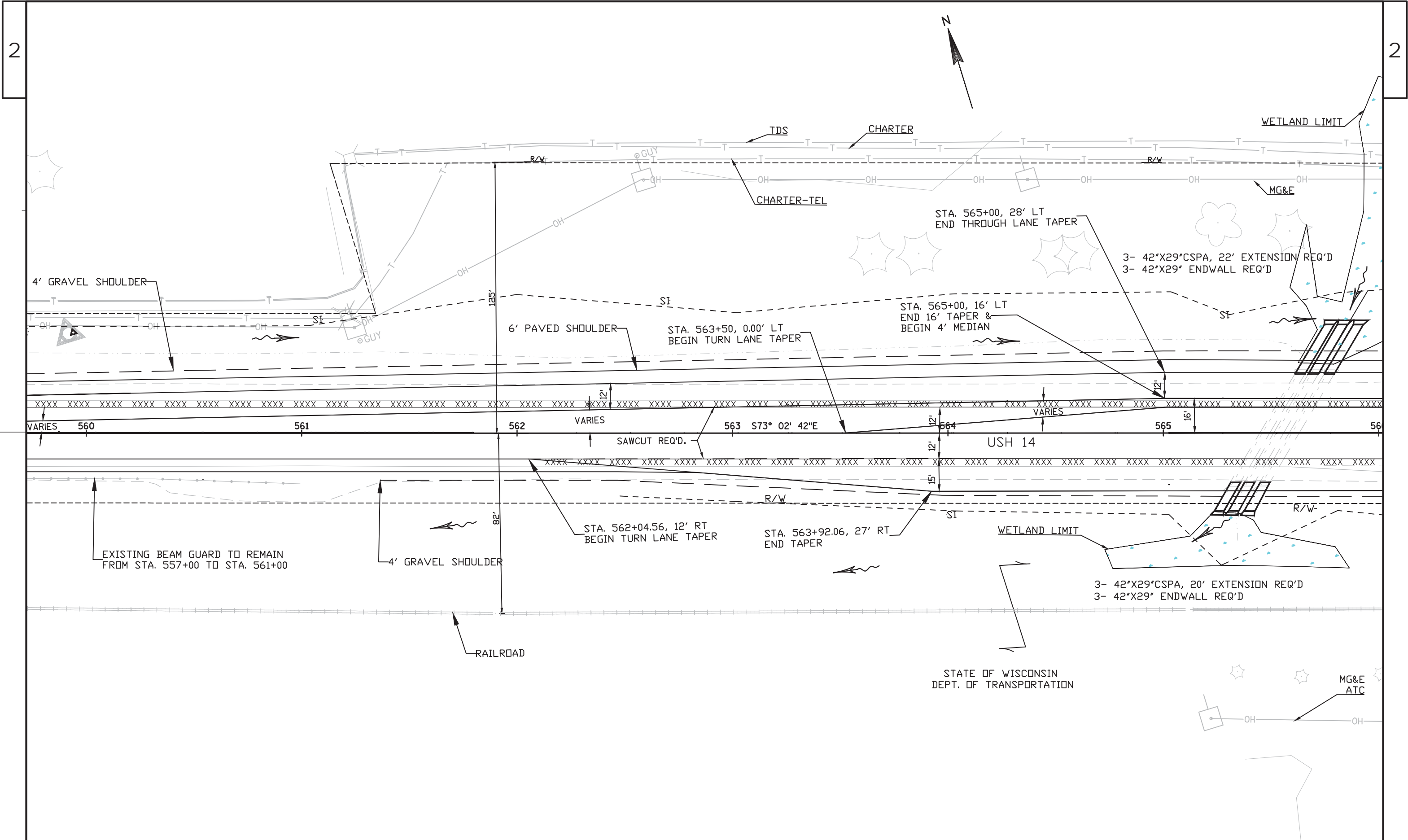
SURVEY POINT TABLE								
	STATION	US14_ALI		SC_ALI		X-ORDINATE	Y-ORDINATE	ELEVATION
		LT	RT	LT	RT			
BM300	567+90		134.9			758048.4490	491005.2770	911.262
	13+79_SC				23.4'			
CP6	559+93	46.3'				757338.6880	491411.0040	919.12
CP8	568+20.4	58.5'				758134.1990	491181.3010	910.67
	15+66_SC				52.95'			
CP1	553+55	23.6'				756725.119	491574.312	929.51

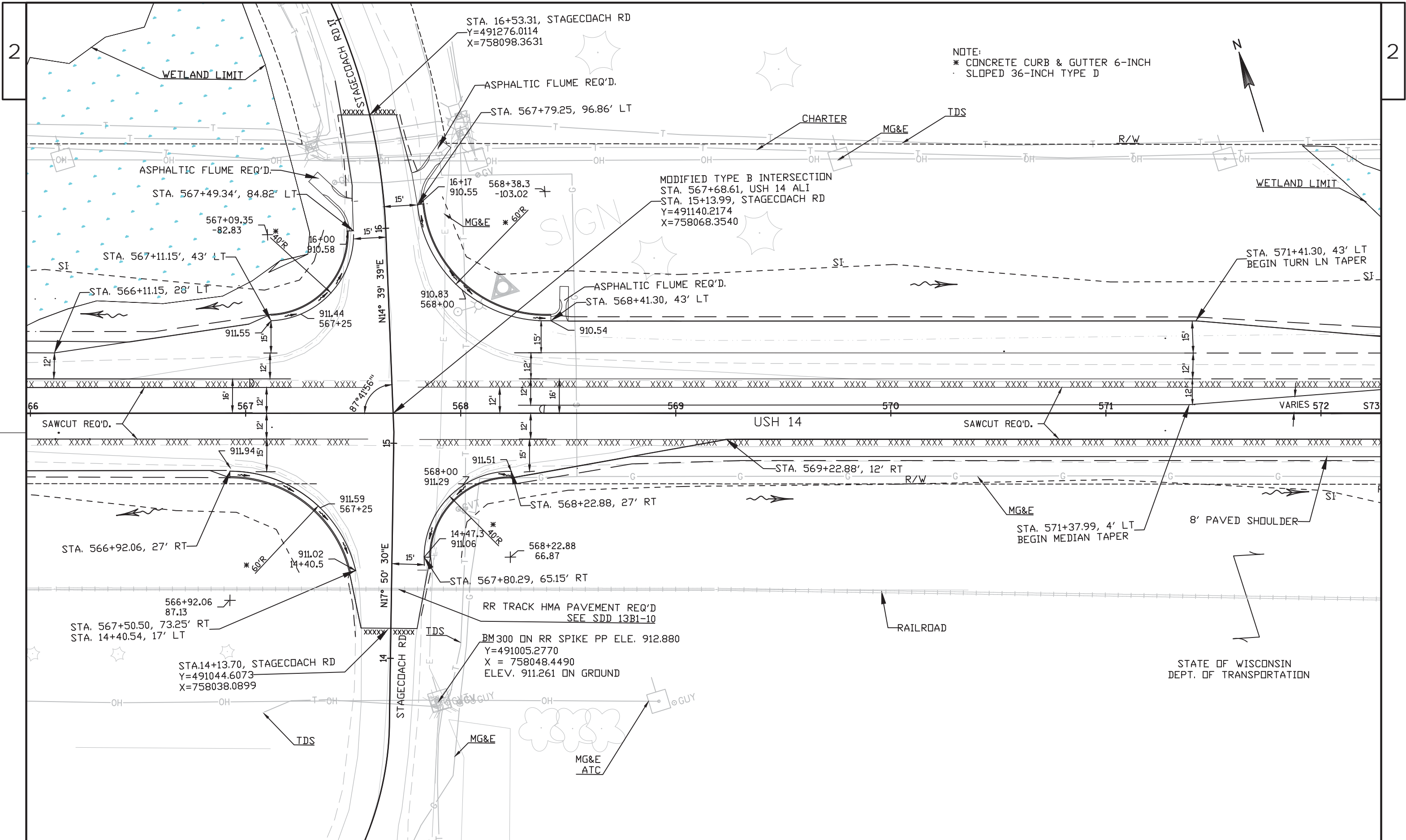
STA. 567+68.61, USH 14
STA. 15+13.99, STAGECOACH RD
Y = 491140.2174
X = 758068.3540



SURVEY POINT TABLE								
	STATION	US14_ALI		SC_ALI		X-ORDINATE	Y-ORDINATE	ELEVATION
		LT	RT	LT	RT			
BM300	567+90		134.9'			758048.4490	491005.2770	911.262
	13+79_SC				23.4'			
CP11	575+07.7		57.2'			758757.7180	490869.4780	910.76
CP10	567+28		294.5'			757944.9080	490869.4520	913.837
	12+31L_SC				46.3'			







PROJECT NO:5310-00-78

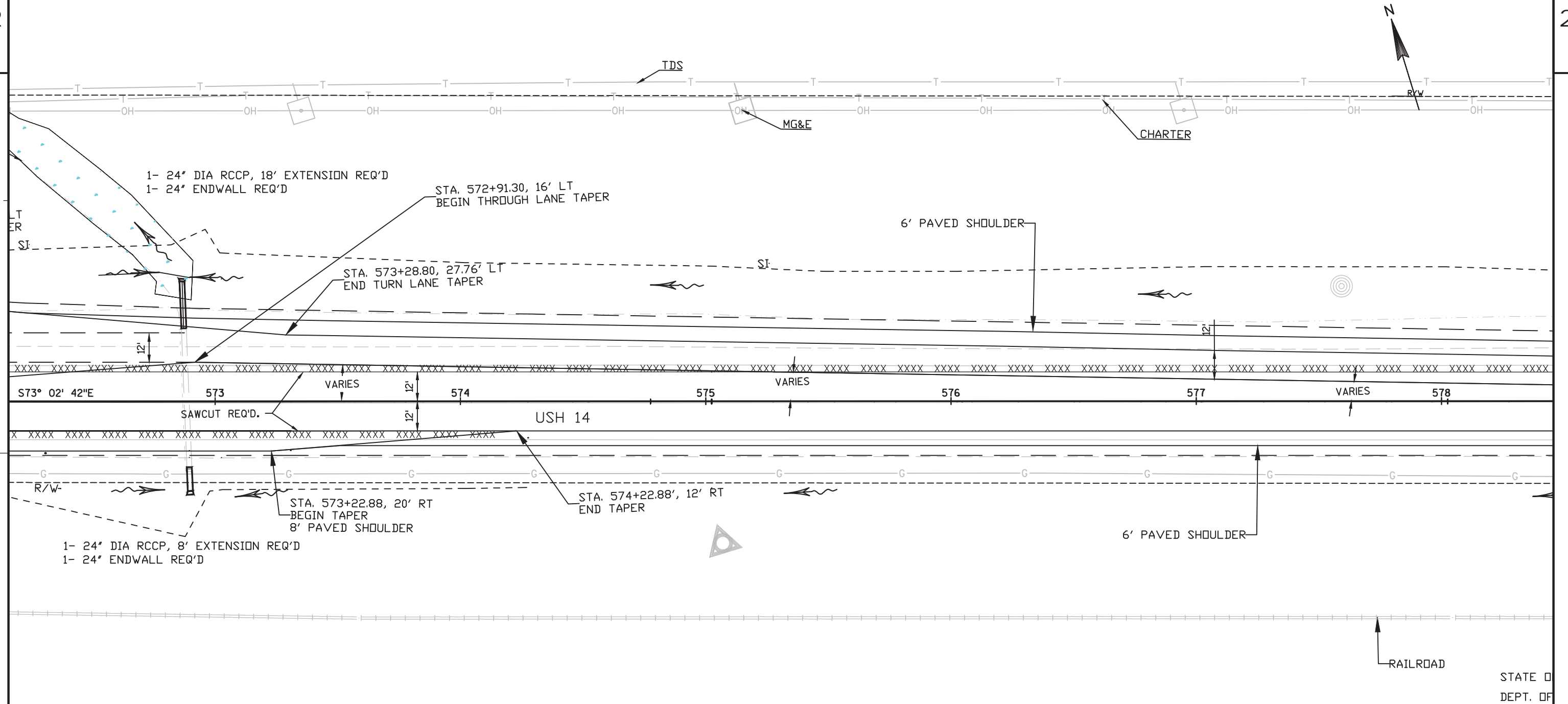
HWY:USH 14

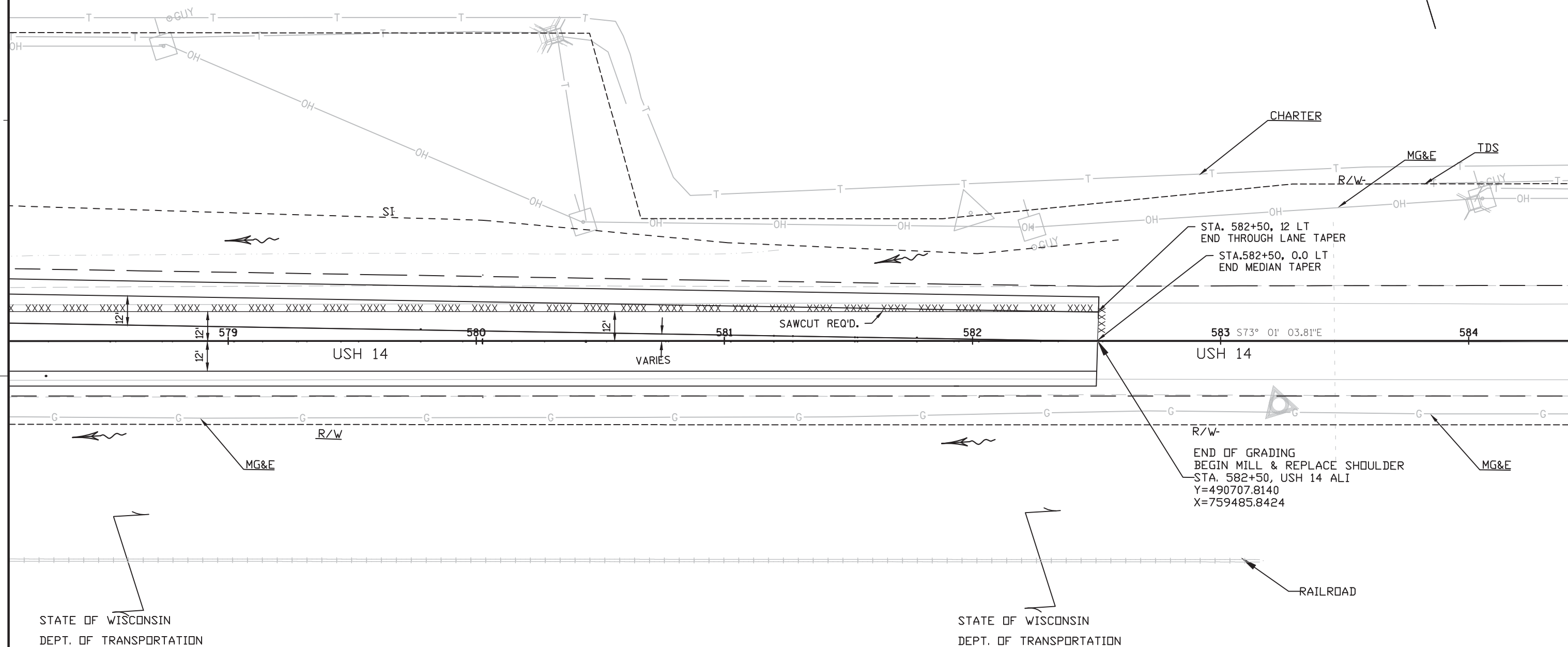
COUNTY:DANE

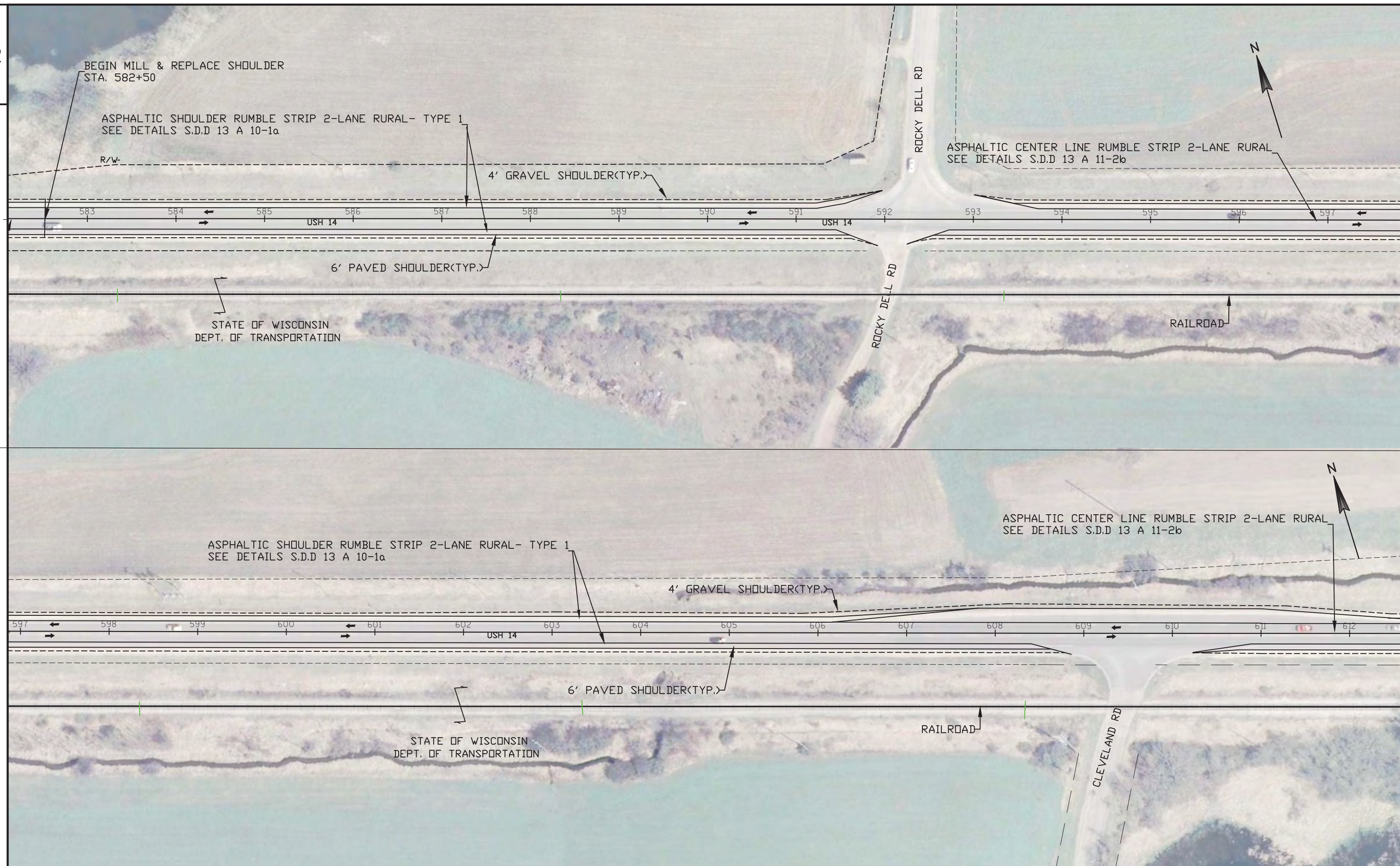
USH 14 - INTERSECTION DETAIL

SHEET

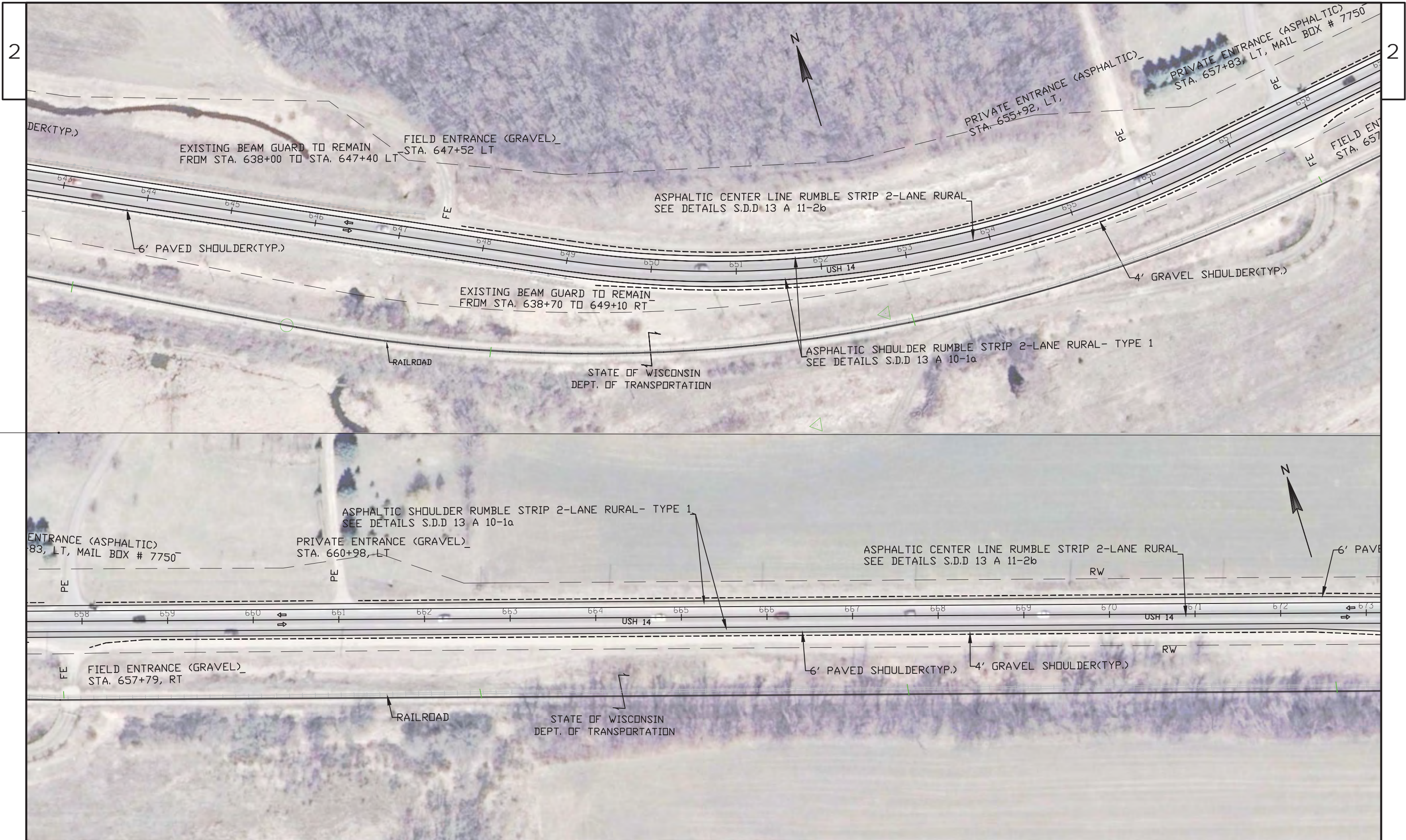
E











PROJECT NO:5310-00-78	HWY:USH 14	COUNTY:DANE	USH 14 PLAN - SHOULDER REPLACEMENT	SHEET	E
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FILE NAME : N:\PDS\C3D\53100008\DESIGN\EDGELINES\USH14SCRUMBLE_100SCALE.DWG

PLOT DATE : 1/21/2015 5:16 PM

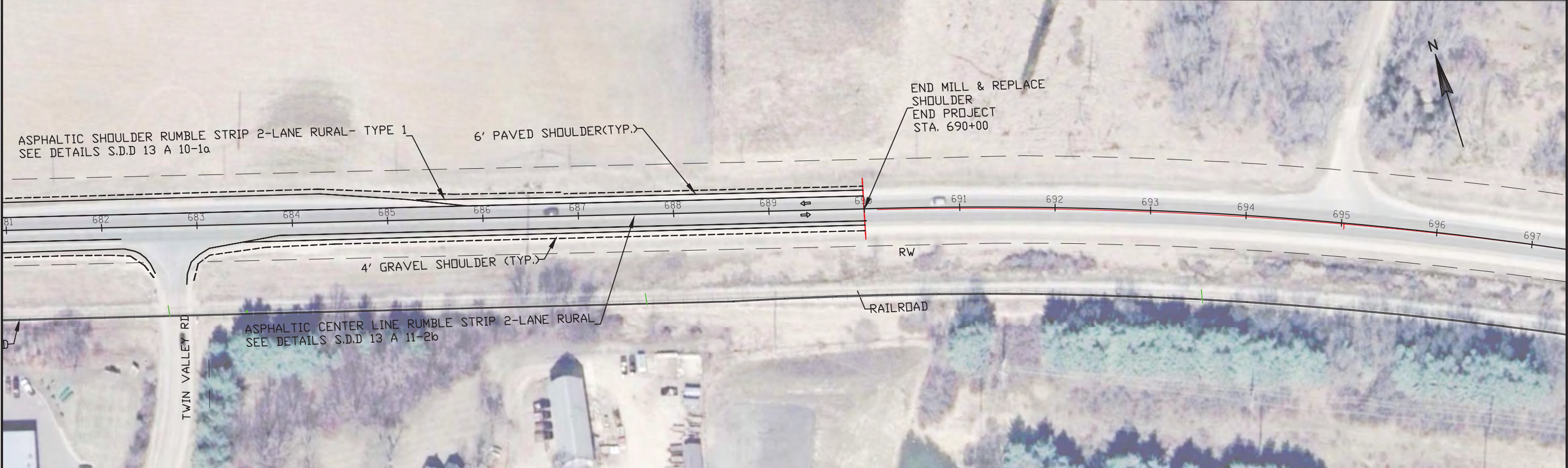
PLOT BY : BHUIYAN, MOHAMMAD E PLOT NAME :

PLOT SCALE : 1:100_XREF

WISDOT/CADDs SHEET 42

2

2



PROJECT NO:5310-00-78

HWY: USH 14

COUNTY: DANE

USH 14 PLAN - SHOULDER REPLACEMENT

SHEET

E

FILE NAME : N:\PDS\C3D\53100008\DESIGN\EDGELINES\USH14SCRUMBLE_100SCALE.DWG

PLOT DATE : 1/21/2015 5:17 PM

PLOT BY : BHUIYAN, MOHAMMAD E PLOT NAME :

PLOT SCALE : 1:100_XREF

WISDOT/CADDS SHEET 42

LEGEND

#####

EROSION MAT CLASS I TYPE B

—●—●—

SILT FENCE

SLOPE INTERCEPT

△△△

TEMPORARY DITCH CHECK

○○○

CULVERT PIPE CHECK

→

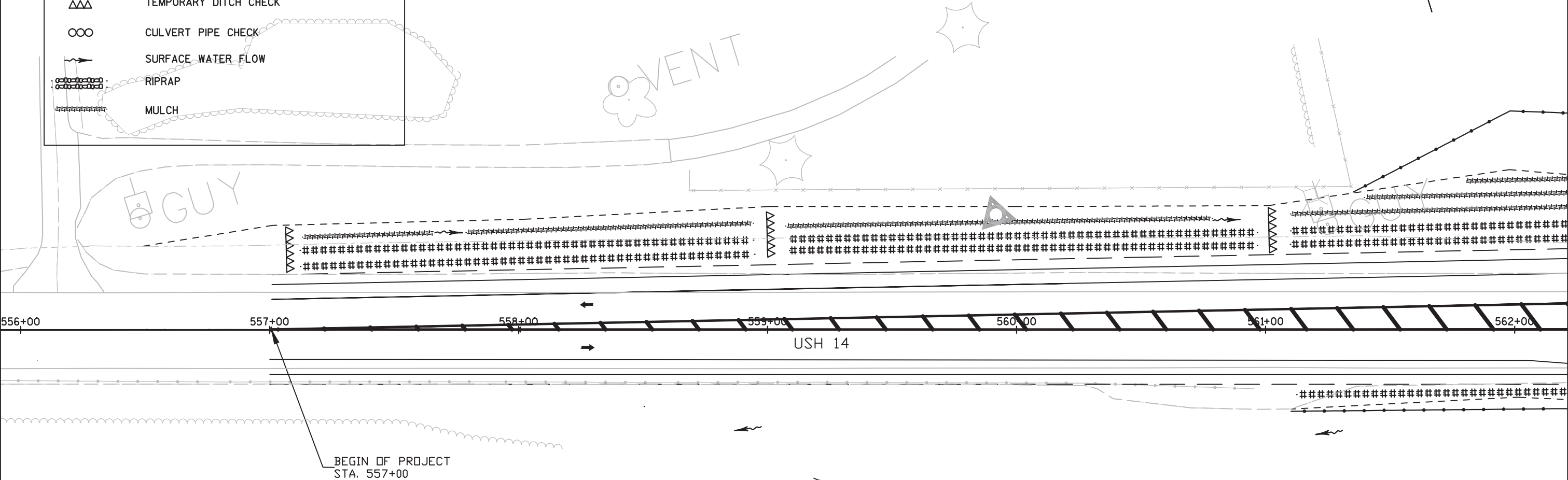
SURFACE WATER FLOW

|||||

RIPRAP

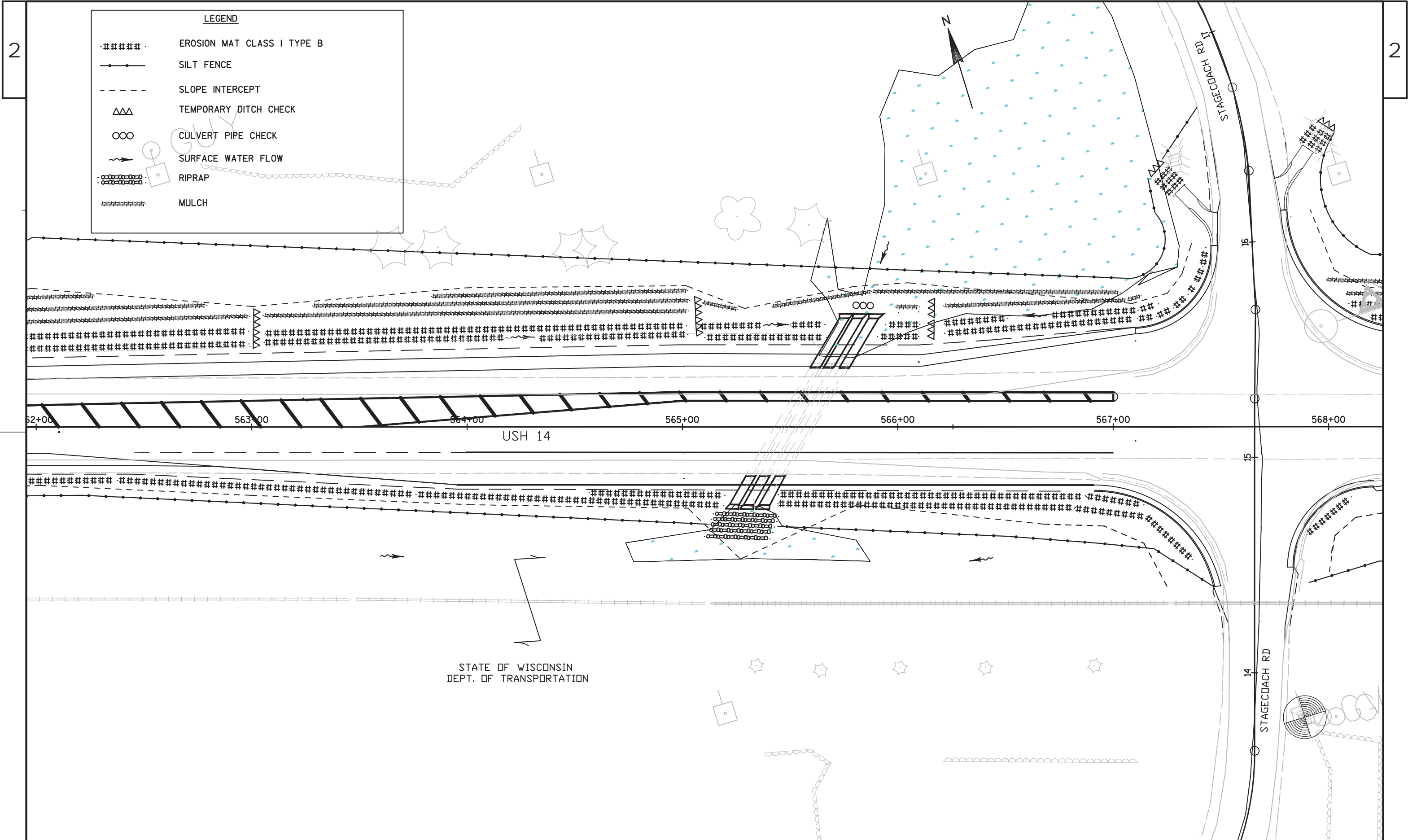
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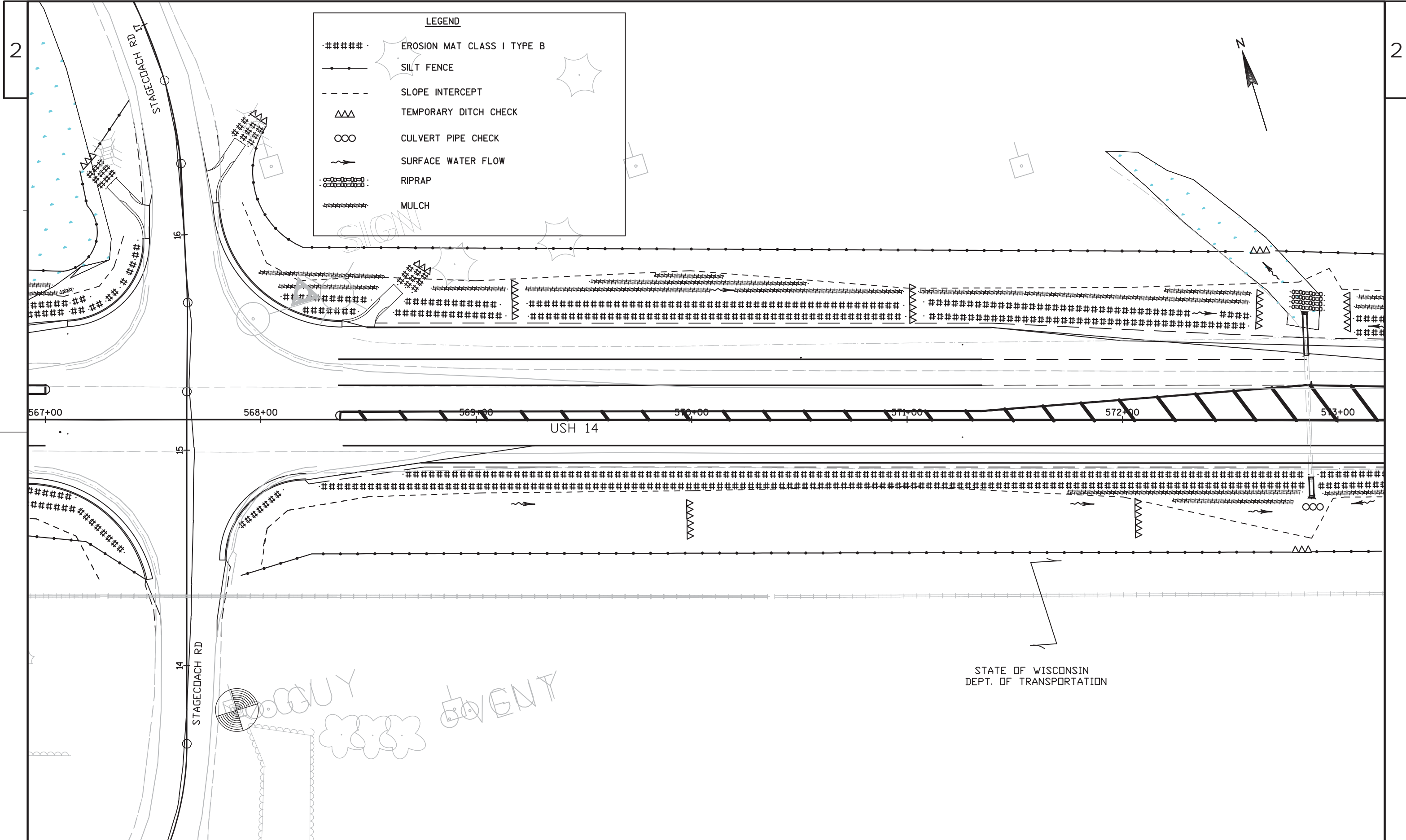
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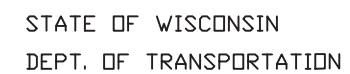


	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											



TOTAL PROJECT AREA = 8.3 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 5.3 ACRES

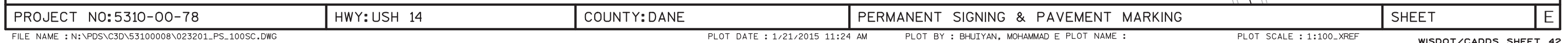




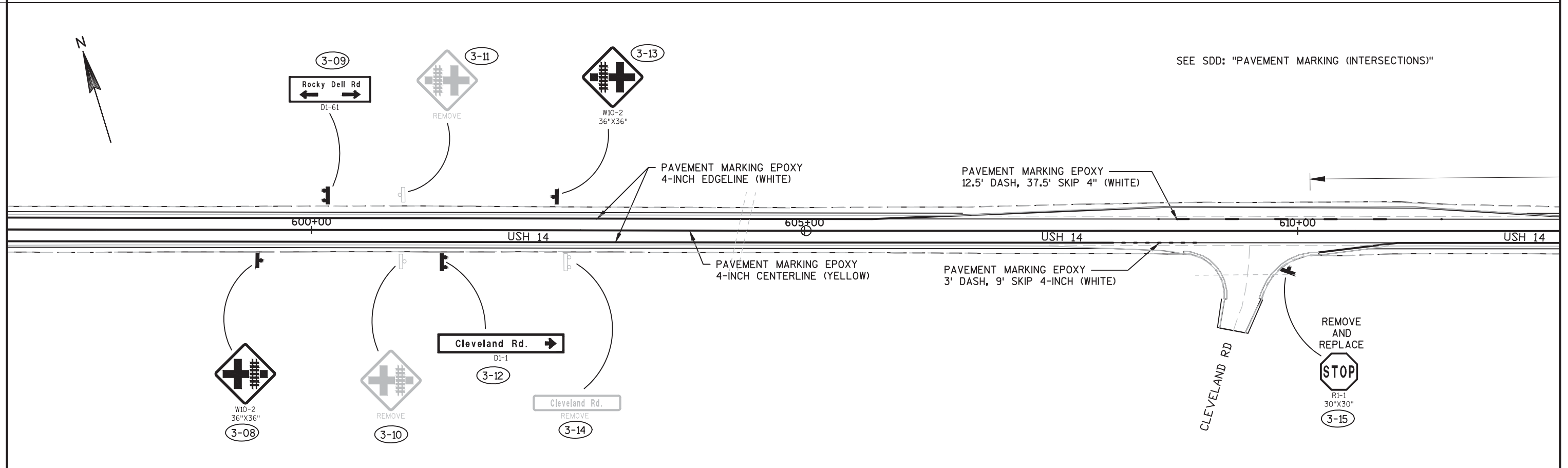


LEGEND

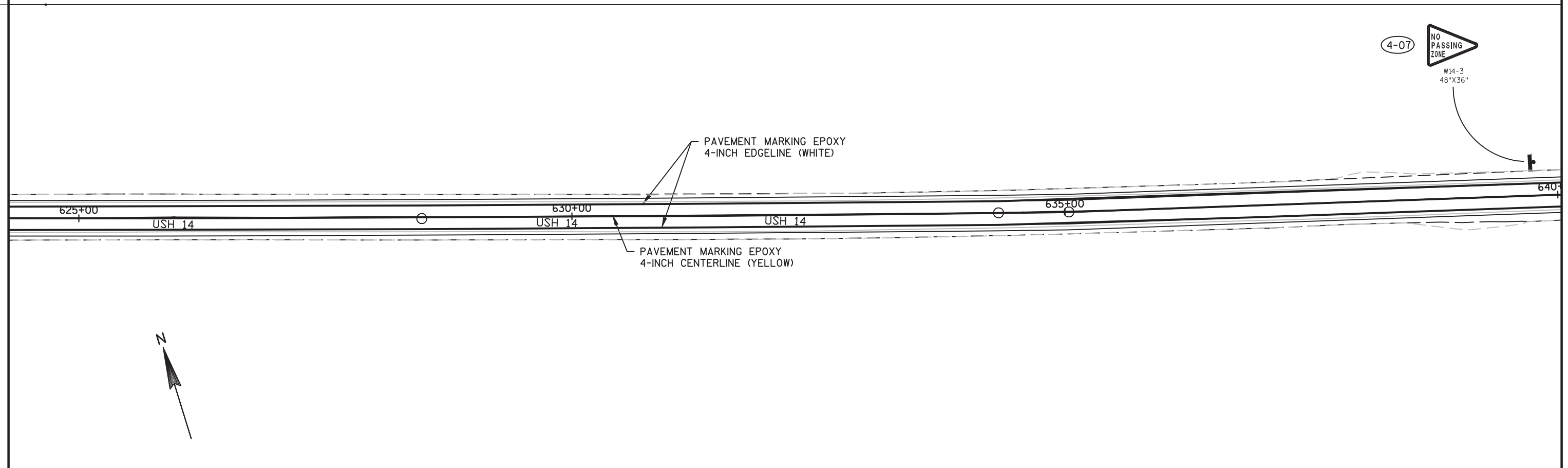
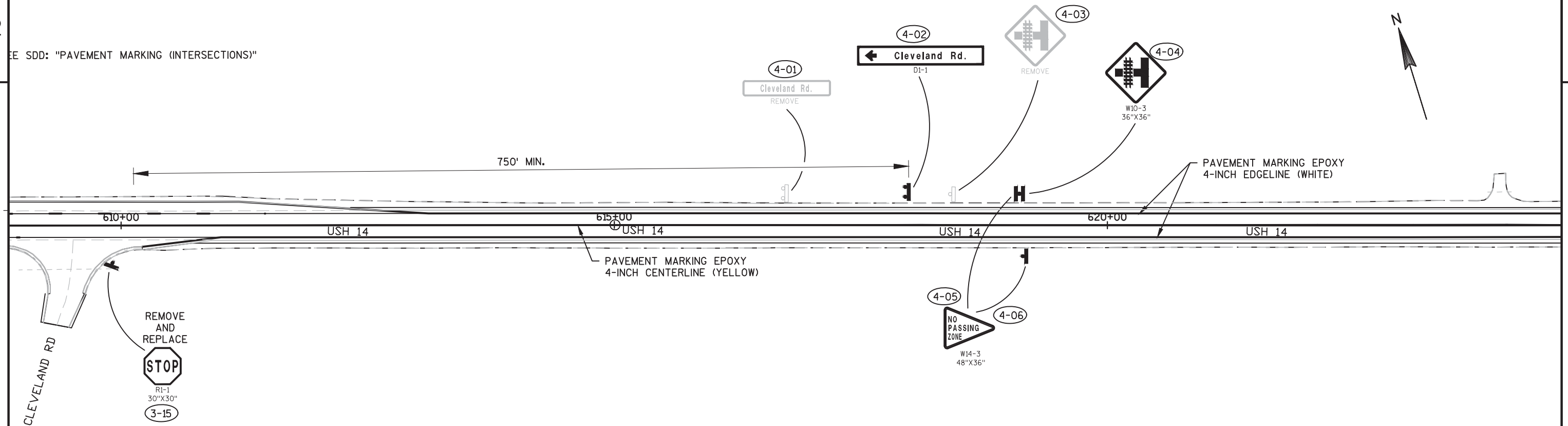
	EXISTING SIGN ON SINGLE/DOUBLE POST(S)
	NEW SIGN ON SINGLE/DOUBLE POST(S)
ESTR	EXISTING SIGN TO REMAIN
<u>1-02</u>	SIGN NUMBER

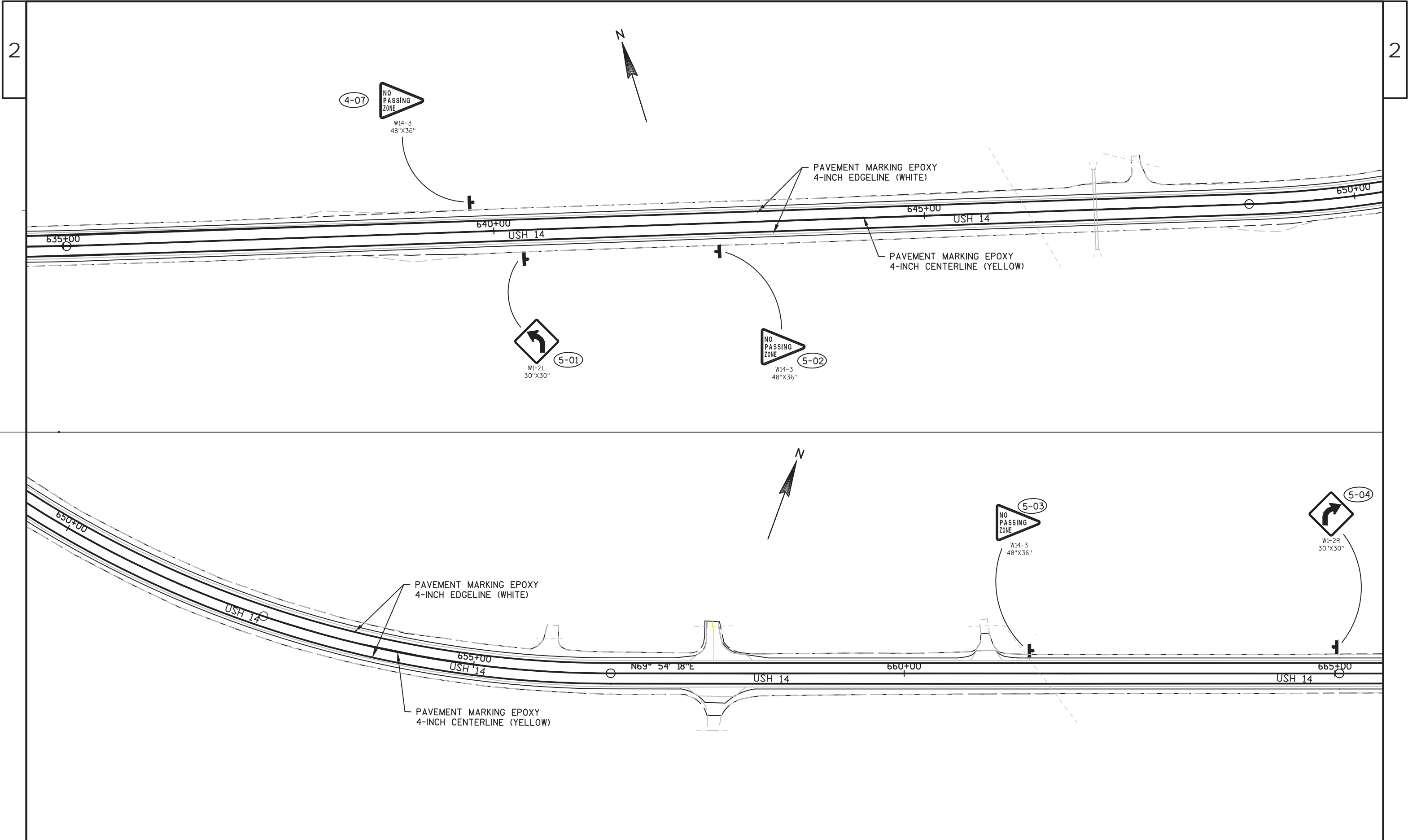


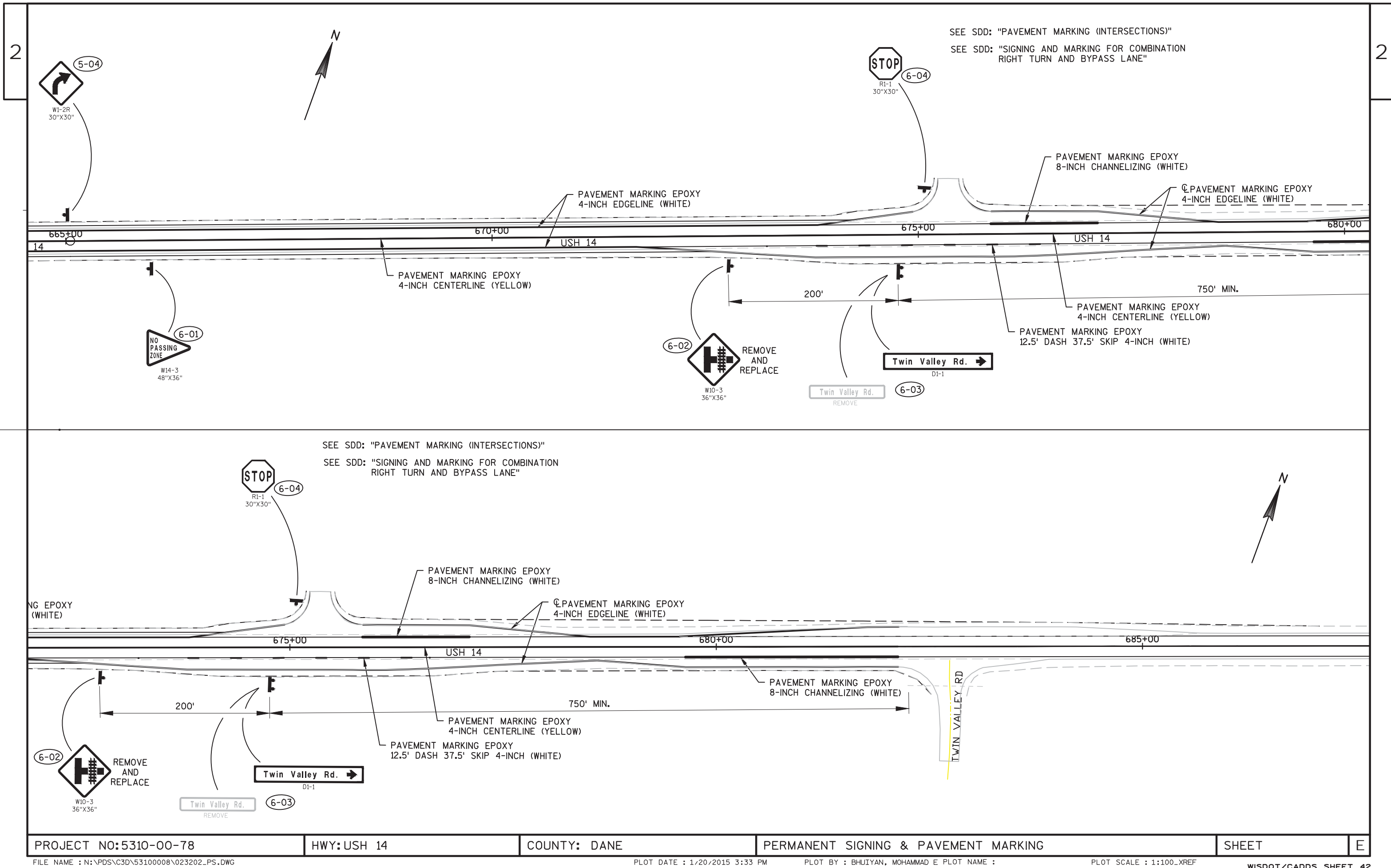




SEE SDD: "PAVEMENT MARKING (INTERSECTIONS)"







PROJECT NO:5310-00-78

HWY: USH 14

COUNTY: DANE

PERMANENT SIGNING & PAVEMENT MARKING

SHEET

E

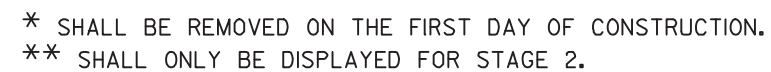
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PLOT DATE : 1/20/2015 3:33 PM

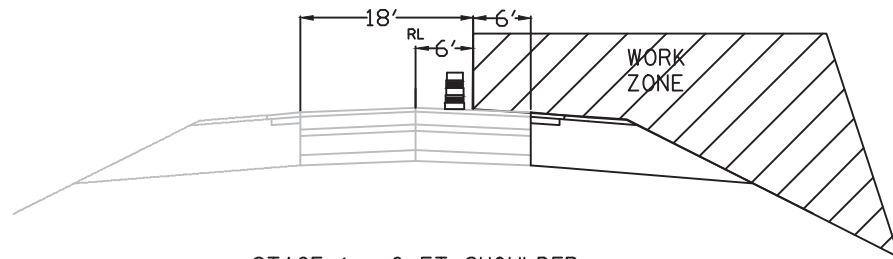
PLOT BY : BHUIYAN, MOHAMMAD E PLOT NAME :

PLOT SCALE : 1:100_XREF

WISDOT/CADDs SHEET 42



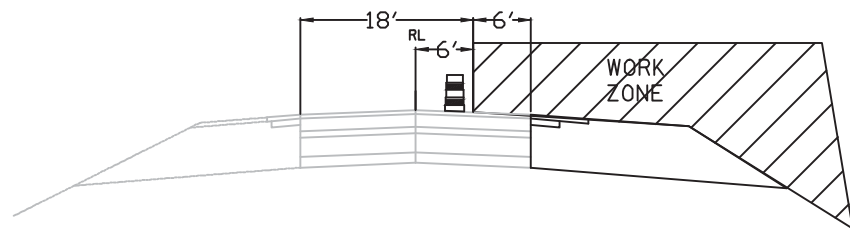
STAGE 1



CONSTRUCTION ACTIVITY
CONSTRUCT EB SHOULDER

PRIMARY TRAFFIC CONTROL
FLAGGING OPERATION

STAGE 1 - 6 FT SHOULDER
USH 14
STA. 557+00 - 562+05
STA. 574+24 - 582+50

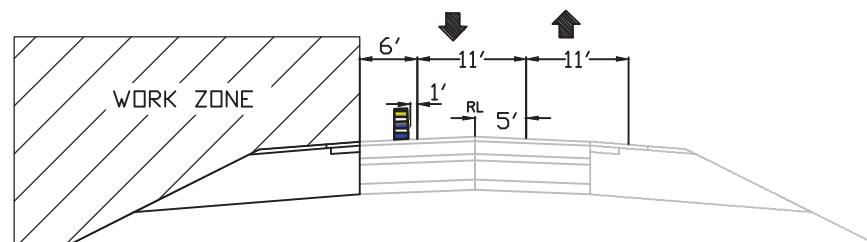


CONSTRUCTION ACTIVITY
CONSTRUCT RIGHT TURN
LANE & SHOULDER

PRIMARY TRAFFIC CONTROL
FLAGGING OPERATION

STAGE 1 - (0-15') FT RIGHT TURN LANE & 8' SHOULDER
USH 14 (INTERSECTION)
STA. 562+05 - 574+24

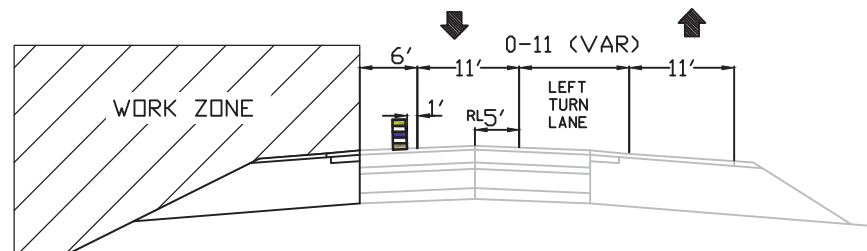
STAGE 2



CONSTRUCTION ACTIVITY
INTERSECTION WIDENING:
WB GRADING AND PAVING

PRIMARY TRAFFIC CONTROL
FLEXIBLE DELINEATORS, AND
DRUMS

STAGE 2
USH 14
STA. 555+00 - STA. 565+39
STA. 568+88 - STA. 587+85

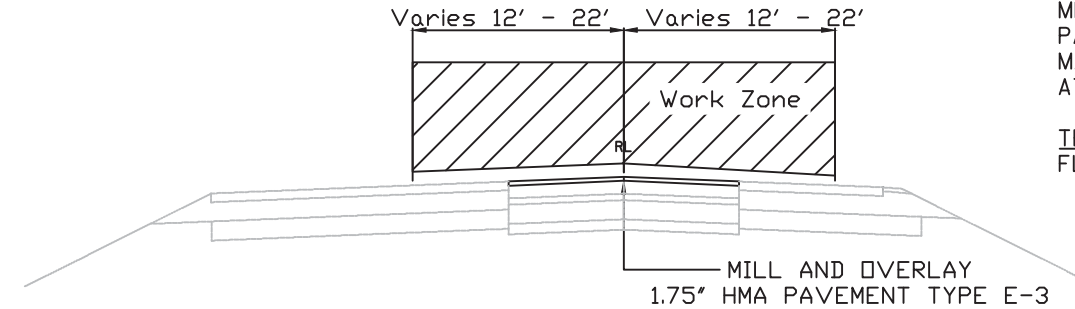


CONSTRUCTION ACTIVITY
INTERSECTION WIDENING:
WB GRADING AND PAVING

PRIMARY TRAFFIC CONTROL
FLEXIBLE DELINEATORS, AND
DRUMS

STAGE 2
USH 14 (INTERSECTION)
STA. 565+39 - STA. 568+88

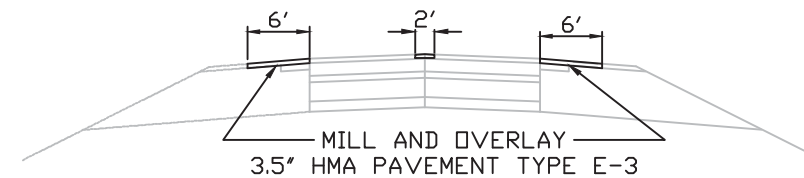
STAGE 3



CONSTRUCTION ACTIVITY
MILL AND OVERLAY EXISTING
PAVEMENT 1.75"
MAINTAIN ONE 12 FOOT LANE
AT ALL TIMES

TRAFFIC CONTROL
FLAGGING OPERATION

STAGE 3
USH 14 (INTERSECTION)
STA. 557+00 - STA. 582+50

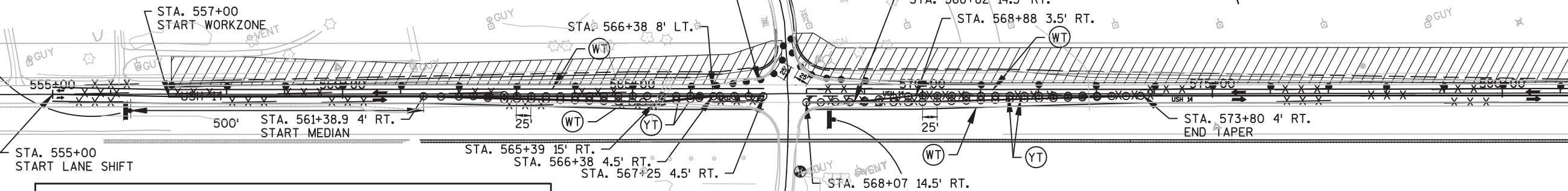


CONSTRUCTION ACTIVITY
MILL AND OVERLAY CENTERLINE
2" AND WIDEN PAVED SHOULDER
MAINTAIN ONE 12 FOOT LANE
AT ALL TIMES

TRAFFIC CONTROL
FLAGGING OPERATION

STAGE 3
USH 14
STA. 582+50 - STA. 690+00

** PLACE W12-52 AND W057-52 (MAX WIDTH 13') SIGNS ON USH 14 EAST ON N. PLEASANT VIEW ROAD, AND ON USH 12 (BELTLINE) BOTH NB AND SB IN ADVANCE OF USH 14 INTERCHANGE. THESE SIGNS ARE ONLY NEEDED FOR STAGE 2.



TRAFFIC CONTROL LEGEND

- CONSTRUCTION THIS STAGE
- TRAFFIC CONTROL DRUM WITH/WITHOUT WARNING LIGHT TYPE C
- TRAFFIC CONTROL FLEXIBLE TUBULAR MARKER POST & BASE
- TRAFFIC CONTROL BARRICADE TYPE III WITH TWO TRAFFIC WARNING LIGHTS TYPE A WITH/WITHOUT SIGN
- REMOVE PAVEMENT MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING LEGEND

- (WT) TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE 4-INCH (WHITE)
- (YT) TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE 4-INCH (DOUBLE YELLOW)



SHOULDER
CLOSED

G20-2A
48"X24"



335'

200'

200'

STA. 582+50
END WORKZONE

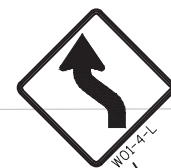
STA. 585+85 4' RT.
START OF TRAFFIC SHIFT

615'

200'

615'

STA. 587+85
END TRAFFIC SHIFT



500'



SHOULDER
WORK

G20-2A
48"X24"

595+00

600+00

605+00

610+00

** PLACE W12-52 AND W057-52 (MAX WIDTH 13') SIGNS ON USH 14 EAST ON N. PLEASANT VIEW ROAD, AND ON USH 12 (BELTLINE) BOTH NB AND SB IN ADVANCE OF USH 14 INTERCHANGE. THESE SIGNS ARE ONLY NEEDED FOR STAGE 2.

DATE 28JAN15		E S T I M A T E O F Q U A N T I T I E S			
LINE				5310-00-78	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	204.0110	Removing Asphaltic Surface	SY	35.000	35.000
0020	204.0120	Removing Asphaltic Surface Milling	SY	19,170.000	19,170.000
0030	204.0150	Removing Curb & Gutter	LF	300.000	300.000
0040	204.9060.S	Removing (item description) 01. Apron Endwall	EACH	8.000	8.000
0050	205.0100	Excavation Common	CY	6,780.000	6,780.000
0060	205.0400	Excavation Marsh	CY	460.000	460.000
0070	213.0100	Finishing Roadway (project) 01. 5310-00-78	EACH	1.000	1.000
0080	305.0110	Base Aggregate Dense 3/4-Inch	TON	1,800.000	1,800.000
0090	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	7,900.000	7,900.000
0100	305.0500	Shaping Shoulders	STA	220.000	220.000
0110	312.0110	Select Crushed Material	TON	7,600.000	7,600.000
0120	440.4410.S	Incentive IRI Ride	DOL	2,550.000	2,550.000
0130	455.0105	Asphaltic Material PG58-28	TON	370.000	370.000
0140	455.0605	Tack Coat	GAL	2,060.000	2,060.000
0150	460.1103	HMA Pavement Type E-3	TON	6,670.000	6,670.000
0160	460.2000	Incentive Density HMA Pavement	DOL	4,280.000	4,280.000
0170	465.0120	Asphaltic Surface Driveways and Field Entrances	TON	60.000	60.000
0180	465.0315	Asphaltic Flumes	SY	45.000	45.000
0190	465.0425	Asphaltic Shoulder Rumble Strips 2-Lane Rural	LF	24,600.000	24,600.000
0200	465.0475	Asphalt Center Line Rumble Strips 2-Lane Rural	LF	10,100.000	10,100.000
0210	520.7000	Cleaning Culvert Pipes	EACH	4.000	4.000
0220	520.8000	Concrete Collars for Pipe	EACH	8.000	8.000
0230	521.0742	Pipe Arch Corrugated Steel 42x29-Inch	LF	126.000	126.000
0240	521.1242	Apron Endwalls for Pipe Arch Steel 42x29-Inch	EACH	6.000	6.000
0250	522.0124	Culvert Pipe Reinforced Concrete Class III 24-Inch	LF	26.000	26.000
0260	522.1024	Apron Endwalls for Culvert Pipe Reinforced Concrete 24-Inch	EACH	2.000	2.000
0270	601.0557	Concrete Curb & Gutter 6-Inch Sloped 36-Inch Type D	LF	295.000	295.000
0280	606.0200	Riprap Medium	CY	20.000	20.000
0290	618.0100	Maintenance And Repair of Haul Roads (project) 01. 5310-00-78	EACH	1.000	1.000
0300	619.1000	Mobilization	EACH	1.000	1.000
0310	624.0100	Water	MGAL	120.000	120.000
0320	625.0500	Salvaged Topsoil	SY	10,800.000	10,800.000
0330	627.0200	Mulching	SY	3,100.000	3,100.000
0340	628.1504	Silt Fence	LF	4,670.000	4,670.000
0350	628.1520	Silt Fence Maintenance	LF	9,340.000	9,340.000
0360	628.1905	Mobilizations Erosion Control	EACH	2.000	2.000
0370	628.1910	Mobilizations Emergency Erosion Control	EACH	4.000	4.000
0380	628.2004	Erosion Mat Class I Type B	SY	5,600.000	5,600.000
0390	628.7504	Temporary Ditch Checks	LF	315.000	315.000
0400	628.7555	Culvert Pipe Checks	EACH	20.000	20.000
0410	629.0210	Fertilizer Type B	CWT	8.000	8.000
0420	630.0130	Seeding Mixture No. 30	LB	280.000	280.000
0430	633.5200	Markers Culvert End	EACH	8.000	8.000
0440	634.0616	Posts Wood 4x6-Inch X 16-FT	EACH	33.000	33.000
0450	634.0618	Posts Wood 4x6-Inch X 18-FT	EACH	10.000	10.000

DATE 28JAN15		E S T I M A T E O F Q U A N T I T I E S				
LINE					5310-00-78	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY	
0460	637.2210	Signs Type II Reflective H	SF	162.000	162.000	
0470	637.2230	Signs Type II Reflective F	SF	118.000	118.000	
0480	638.2602	Removing Signs Type II	EACH	21.000	21.000	
0490	638.3000	Removing Small Sign Supports	EACH	26.000	26.000	
0500	642.5001	Field Office Type B	EACH	1.000	1.000	
0510	643.0100	Traffic Control (project) 01.5310-00-78	EACH	1.000	1.000	
0520	643.0300	Traffic Control Drums	DAY	3,135.000	3,135.000	
0530	643.0420	Traffic Control Barricades Type III	DAY	65.000	65.000	
0540	643.0500	Traffic Control Flexible Tubular Marker Posts	EACH	100.000	100.000	
0550	643.0600	Traffic Control Flexible Tubular Marker Bases	EACH	100.000	100.000	
0560	643.0705	Traffic Control Warning Lights Type A	DAY	130.000	130.000	
0570	643.0715	Traffic Control Warning Lights Type C	DAY	325.000	325.000	
0580	643.0900	Traffic Control Signs	DAY	2,050.000	2,050.000	
0590	645.0130	Geotextile Fabric Type R	SY	85.000	85.000	
0600	646.0106	Pavement Marking Epoxy 4-Inch	LF	42,600.000	42,600.000	
0610	646.0126	Pavement Marking Epoxy 8-Inch	LF	1,750.000	1,750.000	
0620	646.0406	Pavement Marking Same Day Epoxy 4-Inch	LF	5,360.000	5,360.000	
0630	646.0600	Removing Pavement Markings	LF	35,000.000	35,000.000	
0640	647.0726	Pavement Marking Diagonal Epoxy 12-Inch	LF	930.000	930.000	
0650	648.0100	Locating No-Passing Zones	MI	2.000	2.000	
0660	649.0200	Temporary Pavement Marking Reflective Paint 4-Inch	LF	12,600.000	12,600.000	
0670	649.0400	Temporary Pavement Marking Removable Tape 4-Inch	LF	13,850.000	13,850.000	
0680	650.4500	Construction Staking Subgrade	LF	4,000.000	4,000.000	
0690	650.5000	Construction Staking Base	LF	4,000.000	4,000.000	
0700	650.5500	Construction Staking Curb Gutter and Curb & Gutter	LF	310.000	310.000	
0710	650.6000	Construction Staking Pipe Culverts	EACH	8.000	8.000	
0720	650.9910	Construction Staking Supplemental Control (project) 04.5310-00-78	LS	1.000	1.000	
0730	650.9920	Construction Staking Slope Stakes	LF	7,000.000	7,000.000	
0740	690.0150	Sawing Asphalt	LF	5,800.000	5,800.000	
0750	ASP.1T0A	On-the-Job Training Apprentice at \$5.00/HR	HRS	250.000	250.000	
0760	ASP.1T0G	On-the-Job Training Graduate at \$5.00/HR	HRS	150.000	150.000	
0770	SPV.0090	Special 01. Removing HMA Pavement Notched Wedge Longitudinal Joint Milling	LF	2,550.000	2,550.000	

EARTHWORK SUMMARY

		205.0100 Common Excavation (1) CY		Salvaged/Unusable Pavement Material (4)	Available Material (5)	Marsh Excavation (6) CY	Reduced Marsh in Fill (8)	Reduced EBS in Fill (6)	Expanded Marsh Backfill (10)	Expanded EBS Backfill (7) CY	Expanded Fill (8)	Mass Ordinate +/- (9)	Waste	Select Crushed Materials (CY)	Comment :
From/To Station	Location	Cut (2)	EBS Excavation (3) (10)			(205.0500)	Factor 0.60	Factor 0.80	Factor 1.50	Factor 1.30	Factor 1.25			(item#312.0110)	
557+00 - 582+50 676+25 - 679+50	RT & LT RT	6,335 125	320	0	6,335	460	275	255	690	410	994	5,340	5,340	415	
	Subtotal	6,460	320		6,335	460		255		410	994	5,340	5,340	415	
	Total Common Exc.	6,780			MARSH	460			Total EBS	410			Marsh(1:1)	415	

- 1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- 2) Salvaged/Unusable Pavement Material is included in Cut.
- 3) EBS Excavation to be backfilled with Select Crushed Material.
- 4) Salvaged/Unusable Pavement Material
- 5) Available Material = Cut - Salvaged/Unusable Pavement Material
- 6) Reduced EBS in Fill - Excavated EBS material is useable in Fills outside the 1:1 slope. EBS in Fill Reduction factor = 0.8
- 7) Expanded EBS Backfill - This is to be filled with Select Crushed Material. EBS Backfill Factor = 1.80.
- 8) Expanded Fill Factor is 1.20
- 9) Mass ordinate = Available Material (5) - Expanded Fill (8)
- 10) EBS calculated as 5% of pavement surface area to a depth of 2 FT.
- ** Backfill marsh excavation beyond 1:1 slopes with common excavations
- ** Backfill marsh excavation within 1:1 slopes with select crushed materials.
- ** Item #312.0110 shown in miscellaneous quantities

REMOVING ENDWALL

204. 9060. S
REMOVING APRON
ENDWALL

CATEGORY	STATION	LOCATI ON	EACH	REMARKS
0010		USH 14		
	565+25	RT	3	
	565+75	LT	3	
	572+86	RT	1	
	572+88	LT	1	
TOTAL 0010			8	

REMOVING ASPHALT

204. 0110
REMOVING ASPHALTIC
SURFACE

204. 0120
REMOVING ASPHALTIC
SURFACE MILLING

SPV. 0090. 01
REMOVING HMA
PAVEMENT NOTCHED WEDGE
LONGI TUDI NAL JOI NT MI LLI NG

CATEGORY	STATION	TO	STATION	LOCATION	SY	SY	LF	REMARKS
0010				USH 14	STAGECOACH RD			
	557+00	-	562+45	RT	-	210	-	STAGE 1
	574+24	-	582+50	RT	-	320	-	STAGE 1
	557+00	-	582+50	RT	-	3400	-	STAGE 3
	557+00	-	582+50	LT	-	3400	-	STAGE 3
	14+13	-	14+99	RT, STAGECOACH RD	-	520	-	
	14+26	-	-	RR TRACK (BETWEEN TRACKS)	35	100	-	ASPHALTIC SURFACE REMOVAL BETWEEN RR TRACK & MILLING 15' EACH SIDE OF TRACK
	15+30	-	16+53	LT, STAGECOACH RD	-	630	-	
	582+50	-	591+76	RT SHOULDER	-	360	-	ROCKY DELL RD
	592+32	-	608+84	RT SHOULDER	-	640	-	CLEVELAND RD
	610+21	-	682+20	RT SHOULDER	-	2800	-	TWIN VALLEY RD
	683+13	-	690+00	RT SHOULDER	-	270	-	END OF PROJECT
	582+50	-	591+80	LT SHOULDER	-	360	-	CLEVELAND RD
	593+37	-	690+00	LT SHOULDER	-	3760	-	END OF PROJECT
	582+50	-	690+00	CENTERLINE	-	2400	2550	2' WIDE 2" THICK CENTERLINE MILLING
TOTAL 0010					35	19170	2550	

BASE AGGREGATE

CATEGORY	STATION	TO	STATION	LOCATION	305. 0110 BASE AGGREGATE DENSE-3/4 INCH TON	305. 0120 BASE AGGREGATE DENSE-1 1/4-INCH TON	305. 0500 SHAPING SHOULDERS STA	312. 0110 SELECT CRUSHED MATERIAL TON	REMARKS
0010				USH 14					
	557+00	-	566+92	RT(EB)	60	660	-	470	STAGE 1
	568+23	-	574+24	RT(EB)	70	640	-	430	
	574+24	-	582+50	RT(EB)	95	40	-	-	
	557+00	-	567+11	LT(WB)	290	1820	-	1350	STAGE 2
	567+11	-	568+41	LT(WB)	40	530	-	460	NW & SW RADI I
	568+41	-	582+50	LT(WB)	350	2800	-	2150	
	566+92	-	568+23	RT(EB)	40	360	-	310	STAGE 1, SW & SE RADI I
	582+50	-	690+00	RT(EB)	300	-	105	-	STAGE 3
	582+50	-	690+00	LT(WB)	300	-	105	-	
	14+13	-	16+52	S' LT/RT	10	20	-	30	STAGECOACH ROAD
	559+00	-	581+00	LT&RT	-	-	-	45	FRENCH DRAIN S
	676+40	-	679+65	RT(EB)	-	300	-	180	WEST OF TWIN VALLEY ROAD
	623+98	-	-	LT(WB)	20	-	-	-	PE, GRAVEL
	647+52	-	-	LT(WB)	20	-	-	-	FE, GRAVEL
	655+92	-	-	LT(WB)	10	-	-	-	PE, ASPHALTIC
	657+79	-	-	RT(EB)	20	-	-	-	FE, GRAVEL
	657+83	-	-	LT(WB)	10	-	-	-	PE, ASPHALTIC
	660+98	-	-	LT(WB)	20	-	-	-	PE, GRAVEL
				EBS	-	-	-	740	2 FT DEEP
				MARSH EXCAVATION	-	-	-	750	FILL WITHIN 1: 1 SLOPES
				USH 14 & STAGE COACH RD	-	-	-	-	INTERSECTION
				UNDISTRIBUTED	145	730	10	685	
				TOTAL 0010	1800	7900	220	7600	

HMA PAVEMENT

CATEGORY	STATION	TO	STATION	LOCATION	455. 0105	455. 0605	460. 1103	465. 0120	REMARKS
					ASPHALTIC MATERIAL PG58-28 TON	TACK COAT GAL	HMA PAVEMENT TYPE E-3 TON	ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCE TON	
0010				USH 14/STAGECOACH RD					
	557+00	-	566+92	RT	15	80	265	-	STAGE 1
	568+23	-	582+50	RT	15	80	265	-	
	557+00	-	567+11	LT	25	150	475	-	STAGE 2
	567+11	-	568+41	LT	15	70	235	-	
	568+39	-	582+50	LT	45	250	830	-	
	566+92	-	568+23	RT	10	50	155	-	
	557+00	-	582+50	LT & RT	35	200	660	-	STAGE 3
	567+11	-	568+41	INTERSECTION (NORTH)	5	30	75	-	
	566+91	-	568+20	INTERSECTION (SOUTH)	5	20	60	-	
	582+50	-	690+00	RT	75	430	1400	-	SHOULDER WIDENING
	582+50	-	690+00	LT	75	430	1400	-	
	582+50	-	690+00	CL	15	80	265	-	CENTERLINE OVERLAY
	14+13	-	16+52	STAGECOACH RD	15	70	225	-	STAGECOACH RD
	14+29	-	14+39	STAGECOACH RD RR TRACKS	5	20	70	-	15' EACH SIDE OF RR TRACK
	582+50	-	690+00	DRIVEWAYS	-	-	-	55	PE, GRAVEL
				UNDISTRIBUTED	15	100	290	5	
				TOTAL 0010	370	2060	6670	60	

ASPHALTIC FLUME

CATEGORY	STATION	LOCATION	465. 0315	REMARKS
			ASPHALTIC FLUMES SY	
0010	567+49	LT (NW QUARDANT)	14	
	567+79	LT (NE QUARDANT)	14	
	568+41	LT (NE QUARDANT)	14	
		UNDISTRIBUTED	3	
		TOTAL 0010	45	

RUMBLE STRIP

					465. 0425	465. 0475	
					ASPHALTIC SHOULDER	ASPHALTIC CENTER LINE	
					RUMBLE STRIP	RUMBLE STRIP	
					2-LANE	2-LANE	
					RURAL	RURAL	
CATEGORY	STATION	TO	STATION	LOCATION	LF	LF	REMARKS
0010				USH 14			
	557+00	-	690+00	LT	11600	-	
	557+00	-	690+00	RT	11800	-	
	582+50	-	690+00	CL	-	9600	
UNDISTRIBUTED					1200	500	
TOTAL 0010					24600	10100	

CURB & GUTTER

					204.0150 REMOVING CURB & GUTTER	601.0557 CONCRETE CURB & GUTTER 6-INCH SLOPED 36-INCH TYPE D	
CATEGORY	STATION	TO	STATION	LOCATION	LF	LF	REMARKS
0010				USH 14			
	566+92	-	567+51	RT	85	80	SW RADI I
	567+80	-	568+23	RT	65	65	SE RADI I
	567+11	-	567+49	LT	60	60	NW RADI I
	567+78	-	568+38	LT	90	90	NE RADI I
TOTAL 0010					300	295	

DRAINAGE

CATEGORY	STATION	LOCATION	520. 7000	520. 8000	MINIMUM	521. 0742	521. 1242	522. 0124	522. 1024	645. 0130	REMARKS
			CLEANING	CONCRETE		PIPE ARCH	APRON ENDWALLS	CULVERT PIPE	APRON ENDWALLS	GEOTEXTILE	
0010	565+31	RT	CULVERT	COLLARS	STEEL	CORRUGATED	FOR PIPE ARCH	REINFORCED CONCRETE	FOR CULVERT PIPE	FABRIC	
			PIPES	FOR		STEEL	STEEL	CLASS III	REINFORCED CONCRETE	TYPE	
0010	565+31	RT	EACH	PIPE	THICKNESS	42x29-INCH	42x29-INCH	24-INCH	24-INCH	R	
				EACH		LF	EACH	LF	EACH	SY	
0010	USH 14										
	565+31	RT	1	1	0.109	20	1	-	-	-	BOTH CONCRETE &
	565+38	RT	-	1	0.109	20	1	-	-	-	METAL PIPES, JOINT
	565+45	RT	1	1	0.109	20	1	-	-	40	TIE'S ARE REQ'D
	565+64	LT	-	1	0.109	22	1	-	-	-	
	565+71	LT	1	1	0.109	22	1	-	-	-	
	565+78	LT	-	1	0.109	22	1	-	-	-	
	572+87	RT	1	1	-	-	-	18	1	-	
	572+89	LT	-	1	-	-	-	8	1	15	
	16+17	LT	-	-	-	-	-	-	-	10	FLUME, NW STAGECOACH RD
	16+18	RT	-	-	-	-	-	-	-	10	FLUME, NE STAGECOACH RD
	568+42	LT	-	-	-	-	-	-	-	10	FLUME, NE STAGECOACH RD
557+00 - 582+50			-	-	-	-	-	-	-	-	CONTRACT DURATION 4 MONTHS
TOTAL 0010			4	8		126	6	26	2	85	

WATER

CATEGORY	TYPE OF WORK	LOCATION	624. 0100	REMARKS
			MGAL	
0010		USH 14		
	BASE AGGREGATES		107	
	UNDISTRIBUTED (DUST CONTROL)		13	
	TOTAL 0010		120	

3

EROSION CONTROL

				606. 0200	625. 0500	627. 0200	628. 1504	629. 1905	628. 1905	628. 1520	628. 2004	628. 7504	628. 7555	629. 0210	630. 0130	633. 5200	
				RI PRAP MEDI UM	SALVAGED TOPSOI L	MULCHI NG	SI LT FENCE	MOBI LI ZATI ONS EROSI ON CONTROL	MOBI LI ZATI ONS EMERGENCY EROSI ON CONTROL	SI LT FENCE MAI NTENANCE	EROSI ON MAT CLASS 1 TYPE B	TEMPORARY DIT CH CHECKS	CULVERT PI PE CHECKS EACH	FERTI LI ZER TYPE B CWT	SEEDI NG MI XTURE NO. 30 LB	MARKERS CULVERT END EACH	REMARKS
CATEGORY	STATION	TO	STATION	LOCATION	CY	SY	SY	LF	EACH	EACH	LF	SY	LF	EACH	CWT	LB	EACH
0010				US 14													
	557+00	-	582+50	LT	-	6550	2755	2750	1	2	5500	3570	210	-	4	160	-
	557+00	-	574+00	RT	-	3310	155	1490	1	2	2980	1730	70	-	3	95	-
	565+72	-	-	-	-	-	-	-	-	-	-	-	15	-	-	-	-
	572+33	-	-	LT	3	-	-	-	-	-	-	-	-	-	-	-	2
	565+72	-	-	LT	-	-	-	-	-	-	-	-	-	-	-	-	2
	565+20	-	-	RT	15	-	-	-	-	-	-	-	-	-	-	-	2
	572+86	-	-	RT	-	-	-	-	-	-	-	-	3	-	-	-	2
	ASPHALTIC FLUMES			INTERSECTION	-	-	-	-	-	-	30	-	-	-	-	-	-
				UNDI STRI BUTED	2	940	190	430	-	-	860	270	35	2	1. 00	25	-
				TOTAL 0010	20	10800	3100	4670	2	4	9340	5600	315	20	8	280	8

TRAFFIC CONTROL

				643. 0300	643. 0420	643. 0500	643. 0600	643. 0705	643. 0715	643. 0900		
				TRAFFI C CONTROL DRUMS	TRAFFI C CONTROL BARRI CADE TYPE I I I	TRAFFI C CONTROL FLEXI BLE TUBULAR MARKER POSTS EACH	TRAFFI C CONTROL FLEXI BLE TUBULAR MARKER BASES EACH	TRAFFI C CONTROL WARNI NG LI GHTS TYPE A DAY	TRAFFI C CONTROL WARNI NG LI GHTS TYPE C DAY	TRAFFI C CONTROL SI GNS DAY	REMARKS	
CATEGORY	STAGE	STATION	STATION	LOCATION	DAY	DAY	EACH	EACH	DAY	DAY	DAY	
				USH 14								
0010	1	551+65	-	585+85	RT	1350	25	-	50	125	355	
	2	555+00	-	587+85	LT	1500	35	-	70	170	885	
	2	561+39	-	576+80	CT	-	90	90	-	-	-	
	3	557+00	-	690+00	LT & RT	-	-	-	-	-	625	ARE ADVANCE WARNI NG SI GNS
				UNDI STRI BUTED	285	5	10	10	10	30	185	
				TOTAL 0010	3135	65	100	100	130	325	2050	

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SIGNING

						634. 0616	634. 0618	637. 221	637. 2230	638. 2602	638. 3000			
						POSTS	POSTS	SIGNS	SIGNS	REMOVING	REMOVING			
						WOOD	WOOD	TYPE II	TYPE II	SIGNS	SMALL SIGN			
CATEGORY	SIGN CODE	STATION	LOCATION (RT/LT)	SIGN MESSAGE	SIZE (IN X IN)	4X6-INCH X 16-FT EACH	4X6-INCH X 18-FT EACH	REFLECTIVE H SF	REFLECTIVE F SF	TYPE II EACH	SUPPORTS EACH	REMARKS		
0010			USH 14											
	1-01, W10-2	557+60	RT	RAIL CROSSING	36" X 36"	1	-	-	9.00	-	-			
	1-02, W10-2	559+00	RT	RAIL CROSSING	-	-	-	-	-	1	1			
	1-03, 01-61	559+50	RT	STAGECOACH RD W/ARROW	84" X 24"	2	-	14.00	-	-	-			
	1-04, D1-1	562+00	RT	STAGECOACH RD	-	-	-	-	-	1	2			
	1-05, R3-8W	562+05	RT	DIRECTIONAL ARROWS	54" X 30"	-	2	11.25	-	-	-			
	1-06, R1-1	567+30, 15+50 LT	LT	STOP	-	-	-	-	-	1	1	USH 14 & STAGECOACH RD NW QUARDANT		
	1-07, R1-1	567+35, 15+85	LT	STOP	30" x 30"	1	-	5.18	-	-	-	USH 14 & STAGECOACH RD NW QUARDANT		
	1-08, R1-1	567+95, 14+25	RT	STOP	30" X 30"	1	-	5.18	-	1	1	USH 14 & STAGECOACH RD SE QUARDANT		
	1-09, W14-3	568+65	RT	NO PASSING ZONE	-	-	-	-	-	1	1			
	2-01, R3-8W	573+05	LT	DIRECTIONAL ARROWS	54" X 30"	-	2	11.25	-	-	-			
	2-02, D1-1	575+05	LT	STAGECOACH RD	-	-	-	-	-	1	2			
	2-03, D1-61	576+10	LT	STAGECOACH RD W/ARROW	84" X 24"	2	-	13.00	-	-	-			
	2-04, W10-2	576+90	LT	RAIL CROSSING	-	-	-	-	-	1	1			
	2-05, W10-2	578+00	LT	RAIL CROSSING	36" X 36"	1	-	-	-	9.00	-			
	2-06, W10-2	582+10	RT	RAIL CROSSING	36" X 36"	1	-	-	-	9.00	-			
	2-07, D1-61	584+10	RT	ROCKY DELL RD W/ARROW	78" x 24"	2	-	13.00	-	-	-			
	2-08, W10-2	584+35	RT	RAIL CROSSING	-	-	-	-	-	-	1	1		
	3-01, D1-61	585+50	RT	ROCKY DELL RD W/ARROW	78" x 24"	2	-	13.00	-	-	-	-		
	3-02, W10-2	586+00	RT	RAIL CROSSING	-	-	-	-	-	-	1	1		
	3-03, W14-3	587+50	RT	NO PASSING ZONE	48" x 36"	1	-	-	-	6.00	-	-		
	3-04, I55-56	591+00	LT	ADOPT-A- HWY	30" x 36"	1	-	7.50	-	-	1	1	ADOPT HWY SIGN	
	3-05, R1-1	592+00	LT	STOP	30" x 30"	1	-	5.18	-	-	1	1	USH 14 & ROCKY DELL NW QUARDANT	
	3-06, R1-1	592+50	RT	STOP	30" X 30"	1	-	5.18	-	-	1	1	USH 14 & ROCKY DELL SE QUARDANT	
	3-07, W10-2	593+75	RT	ADOPT-A- HWY	30" x 36"	1	-	7.50	-	-	1	1		
	3-08, D1-60	599+00	RT	RAIL CROSSING	36" X 36"	1	-	-	-	9.00	-	-		
	3-09, D1-61	600+50	LT	ROCKY DELL RD W/ARROW	78" X 24"	2	-	13.00	-	-	-	-		
	3-10, W10-2	601+50	RT	RAIL CROSSING	-	-	-	-	-	-	1	1		
	3-11, W10-2	601+50	LT	RAIL CROSSING	-	-	-	-	-	-	1	1		
	3-12, D1-1	602+00	RT	CLEVELAND RD W/ARROW	84" X 24"	-	2	8.75	-	-	-	-		
	3-13, W10-2	603+25	LT	RAIL CROSSING	36" X 36"	1	-	-	-	9.00	-	-		
	3-14, D1-1	603+30	RT	CLEVELAND RD	-	-	-	-	-	-	1	2		
	3-15, R1-1	609+95	RT	STOP	30" X 30"	1	-	5.18	-	-	1	1	USH 14 & CLEVELAND SE QUARDANT	
	4-01, D1-1	616+95	LT	CLEVELAND RD	-	-	-	-	-	-	1	2		
	4-02, D1-1	618+00	LT	CLEVELAND RD W/ARROW	84" X 15"	-	2	8.75	-	-	-	-		
	4-03, W10-3	618+50	LT	RAIL CROSSING	-	-	-	-	-	-	1	1		
	4-04, W10-3	619+25	LT	RAIL CROSSING	36" X 36"	1	-	-	-	9.00	-	-		
	4-05, W14-3	619+25	LT	NO PASSING ZONE	48" x 36"	-	-	-	-	6.00	-	-		
	4-06, W14-3	619+25	RT	NO PASSING ZONE	48" x 36"	1	-	-	-	6.00	-	-		
	4-07, W14-3	639+50	LT	NO PASSING ZONE	48" x 36"	1	-	-	-	6.00	-	-		
	5-01, W1-2L	640+75	RT	LEFT TURN ARROW	30" X 30"	1	-	-	-	6.25	-	-		
	5-02, W14-3	642+50	RT	NO PASSING ZONE	48" x 36"	1	-	-	-	6.00	-	-		
	5-03, W14-3	661+75	LT	NO PASSING ZONE	48" x 36"	1	-	-	-	6.00	-	-		
	5-04, W1-2R	665+00	LT	RIGHT TURN ARROW	30" X 30"	1	-	-	-	6.25	-	-		
	6-01, W14-3	666+00	RT	NO PASSING ZONE	48" x 36"	1	-	-	-	6.00	-	-		
	6-02, W10-3	672+75	RT	RAIL CROSSING	36" X 36"	1	-	-	-	9.00	1	1		
	6-03, D1-1	674+50	RT	TWIN VALLEY RD W/ARROW	96" X 15"	-	2	10.00	-	-	1	2	USH 14/TWIN VALLEY NW QUARDANT	
	6-04, R1-1	675+10	LT	STOP	30" x 30"	1	-	5.18	-					
TOTAL 0010						33	10	162	118	21	26			

PROJECT NO:5310-00-78

HWY: USH 14

COUNTY: DANE

MISCELLANEOUS QUANTITIES

SHEET:

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PAVEMENT MARKING

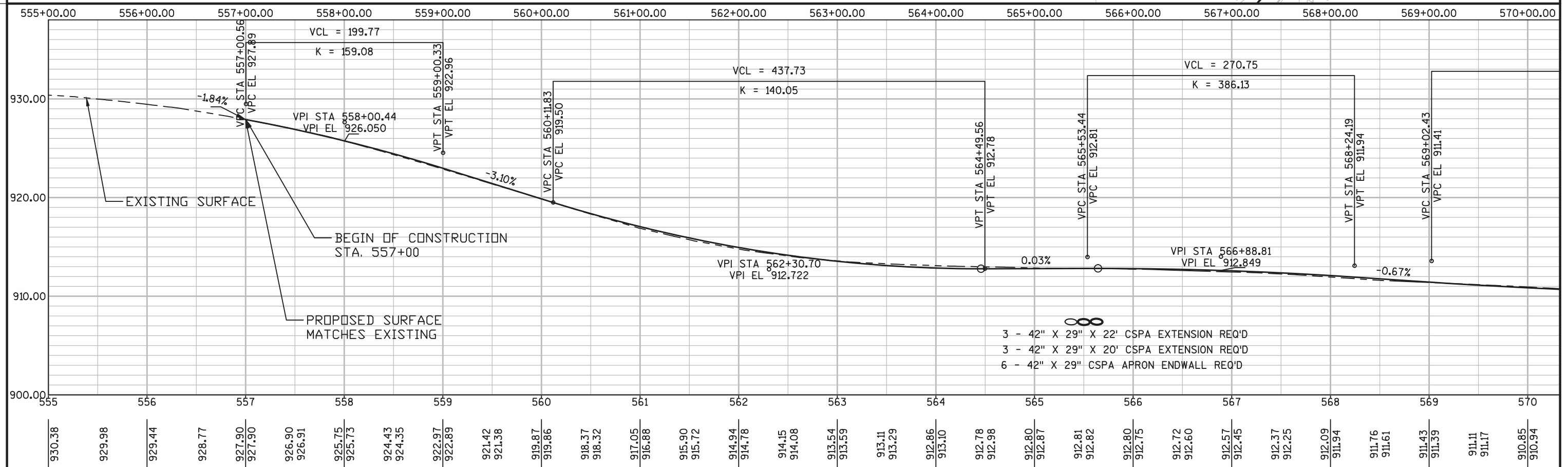
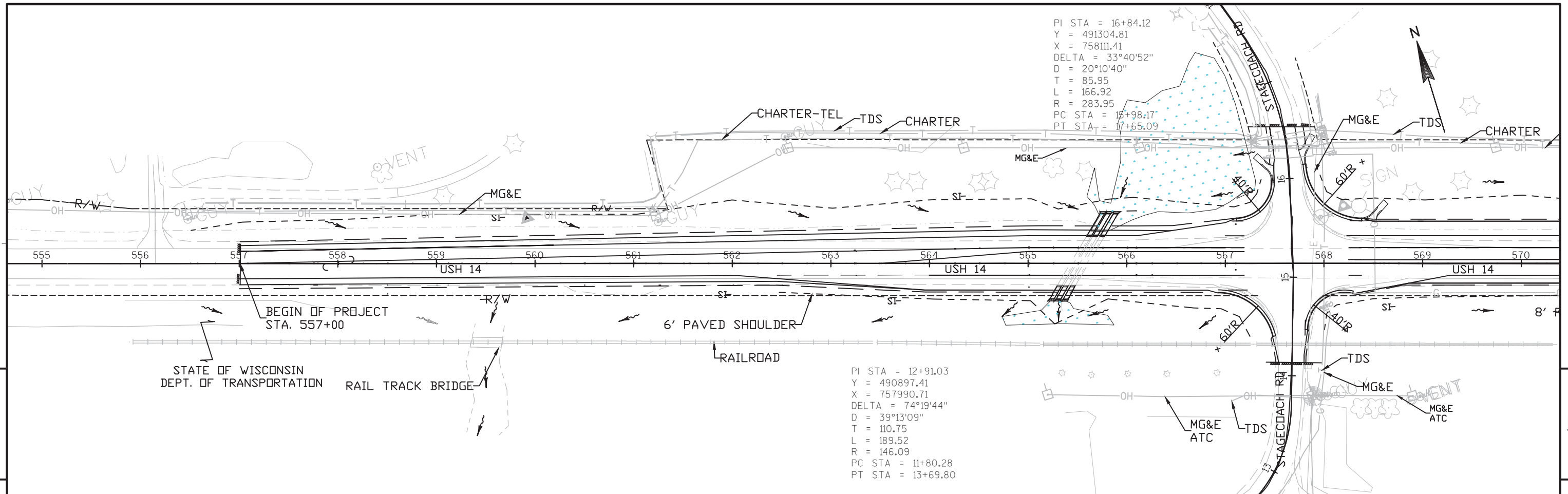
CATEGORY	STATION	TO	STATION	LOCATION	646. 0106 PAVEMENT MARKING EPOXY 4-INCH (WHITE) (YELLOW) LF LF		646. 0126 PAVEMENT MARKING EPOXY 8-INCH (WHITE) LF		646. 0406 PAVEMENT MARKING SAME DAY EPOXY 4-INCH LF LF		646. 0600 PAVEMENT MARKING REMOVAL LF LF		647. 0726 PAVEMENT MARKING DIAGONAL EPOXY 12-INCH (YELLOW) LF		649. 0200 TEMPORARY PAVEMENT MARKING REFLECTIVE PAINT 4-INCH (YELLOW) (WHITE) LF LF		649. 0400 TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH (YELLOW) (WHITE) LF LF		REMARKS
0010	557+00	-	567+00	CENTERLINE DOUBLE YELLOW	-	2000	-	-	-	-	-	-	315	-	-	-	-	-	
	557+00	-	566+90	EDGE LINE (RT)	990	-	-	-	-	-	-	-	-	-	-	-	-	-	
	557+00	-	567+00	EDGE LINE (LT)	1010	-	-	-	-	-	-	-	-	-	-	-	-	-	
	563+50	-	567+00	EASTBOUND LT TURN LN	-	-	345	-	-	-	-	-	-	-	-	-	-	-	
	564+00	-	567+00	EASTBOUND RT TURN LN	-	-	300	-	-	-	-	-	-	-	-	-	-	-	
	568+36	-	582+47	CENTERLINE DOUBLE YELLOW	-	2825	-	-	-	-	-	-	530	-	-	-	-	-	
	568+31	-	591+10	EDGE LINE (RT)	2320	-	-	-	-	-	-	-	-	-	-	-	-	-	
	591+10	-	591+69	LANE LINE	15	-	-	-	-	-	-	-	-	-	-	-	-	-	
	568+39	-	594+94	EDGE LINE (LT)	2360	-	-	-	-	-	-	-	-	-	-	-	-	-	
	582+47	-	591+25	CENTERLINE DASHED (EB) SOLID (WB)	-	1100	-	-	-	-	-	-	-	-	-	-	-	-	
	568+36	-	571+34	WESTBOUND RT TURN LN	-	-	300	-	-	-	-	-	-	-	-	-	-	-	
	568+30	-	571+34	WESTBOUND LT TURN LN	-	-	305	-	-	-	-	-	-	-	-	-	-	-	
	591+25	-	609+70	CENTERLINE DASHED	-	460	-	-	-	-	-	-	-	-	-	-	-	-	
	392+46	-	608+24	EDGE LINE (RT)	1580	-	-	-	-	-	-	-	-	-	-	-	-	-	
	608+24	-	608+97	LANE LINE	20	-	-	-	-	-	-	-	-	-	-	-	-	-	
	593+60	-	674+93	EDGE LINE (LT)	5440	-	-	-	-	-	-	-	-	-	-	-	-	-	
	592+90	-	593+60	LANE LINE	20	-	-	-	-	-	-	-	-	-	-	-	-	-	
	608+58	-	611+45	BYPASS LANE DASHED (WB)	70	-	-	-	-	-	-	-	-	-	-	-	-	-	
	609+70	-	619+20	CENTERLINE DASHED (EB) SOLID (WB)	-	1190	-	-	-	-	-	-	-	-	-	-	-	-	
	610+21	-	682+13	EDGE LINE (RT)	7200	-	-	-	-	-	-	-	-	-	-	-	-	-	
	619+20	-	629+76	CENTERLINE SOLID (EB) DASHED (WB)	-	1320	-	-	-	-	-	-	-	-	-	-	-	-	
	629+76	-	632+93	CENTERLINE DASHED	-	80	-	-	-	-	-	-	-	-	-	-	-	-	
	632+93	-	640+32	CENTERLINE DASHED (EB) SOLID (WB)	-	925	-	-	-	-	-	-	-	-	-	-	-	-	
	640+32	-	644+29	CENTERLINE DOUBLE YELLOW	-	795	-	-	-	-	-	-	-	-	-	-	-	-	
	644+29	-	652+74	CENTERLINE SOLID (EB) DASHED (WB)	-	1050	-	-	-	-	-	-	-	-	-	-	-	-	
	652+74	-	653+80	CENTERLINE DOUBLE YELLOW	-	210	-	-	-	-	-	-	-	-	-	-	-	-	
	653+80	-	662+78	CENTERLINE DASHED (EB) SOLID (WB)	-	1120	-	-	-	-	-	-	-	-	-	-	-	-	
	662+78	-	667+00	CENTERLINE DOUBLE YELLOW	-	840	-	-	-	-	-	-	-	-	-	-	-	-	
	667+00	-	675+45	CENTERLINE SOLID (EB) DASHED (WB)	-	1050	-	-	-	-	-	-	-	-	-	-	-	-	
	673+22	-	676+63	BYPASS LN DASHED (EB)	85	-	-	-	-	-	-	-	-	-	-	-	-	-	
	675+85	-	677+10	RT TURN LN (WB)	-	-	125	-	-	-	-	-	-	-	-	-	-	-	
	675+85	-	682+19	EDGE LINE (LT)	630	-	-	-	-	-	-	-	-	-	-	-	-	-	
	679+63	-	682+19	RT TURN LN (EB)	-	-	255	-	-	-	-	-	-	-	-	-	-	-	
	675+45	-	682+19	CENTERLINE DASHED (EB) SOLID (WB)	-	845	-	-	-	-	-	-	-	-	-	-	-	-	
	682+19	-	690+00	EDGE LINE LT	780	-	-	-	-	-	-	-	-	-	-	-	-	-	
	682+19	-	690+00	EDGE LINE RT	780	-	-	-	-	-	-	-	-	-	-	-	-	-	
	682+19	-	684+50	CENTERLINE DASHED EB & SOLID (WB)	-	290	-	-	-	-	-	-	-	-	-	-	-	-	
	684+50	-	690+00	CENTERLINE DOUBLE YELLOW	-	1100	-	-	-	-	-	-	-	-	-	-	-	-	
	555+00	-	587+85	STAGE2	-	-	-	-	-	-	-	-	-	11000	475	-	8350	3630	
	555+00	-	587+85	STAGE 2 RT	-	-	-	-	-	3220	-	-	-	-	-	-	-	-	
	555+00	-	587+85	STAGE 2 LT	-	-	-	-	-	3220	-	-	-	-	-	-	-	-	
	561+39	-	576+80	STAGE 2 CT	-	-	-	-	-	6450	-	-	-	-	-	-	-	-	
	557+00	-	582+50	STAGE 3 CT	-	-	-	-	5100	-	-	-	-	-	-	-	-	-	
	587+85	-	690+00	STAGE 3 RT	-	-	-	-	-	10220	-	-	-	-	-	-	-	-	
	587+85	-	690+00	STAGE 3 LT	-	-	-	-	-	10220	-	-	-	-	-	-	-	-	
UNDISTRIBUTED					1200	900	120	260	1670	85	1075	50	650	1220					
TOTAL 0010					24500	18100	1750	5360	35000	930	12075	525	9000	4850					
					42600					12600					13850				

CONSTRUCTI ON STAKI NG

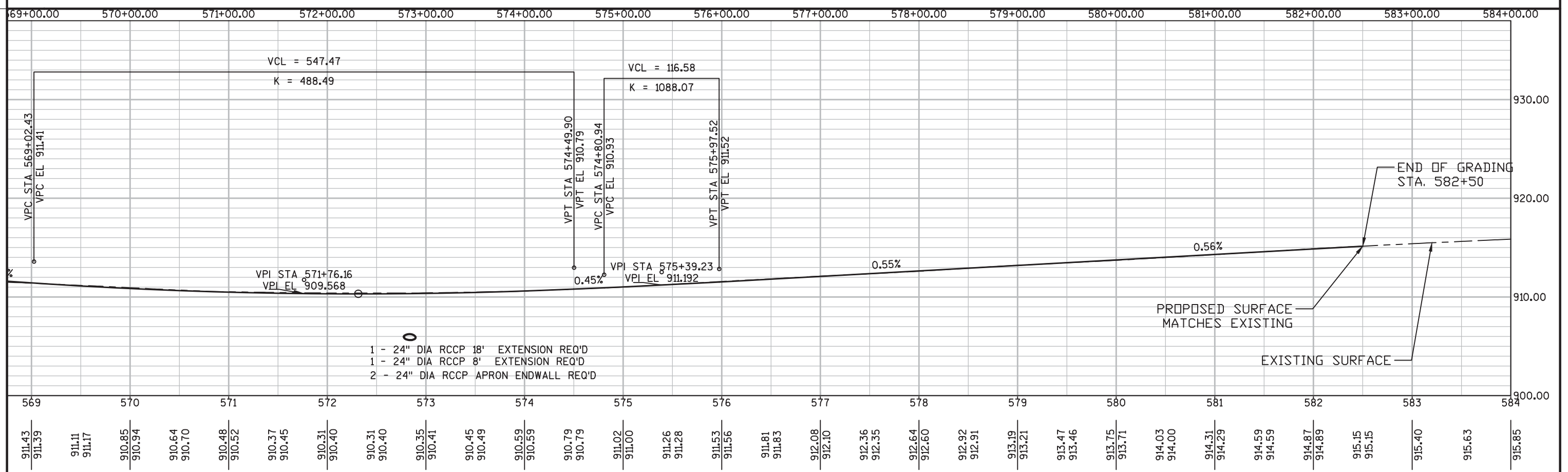
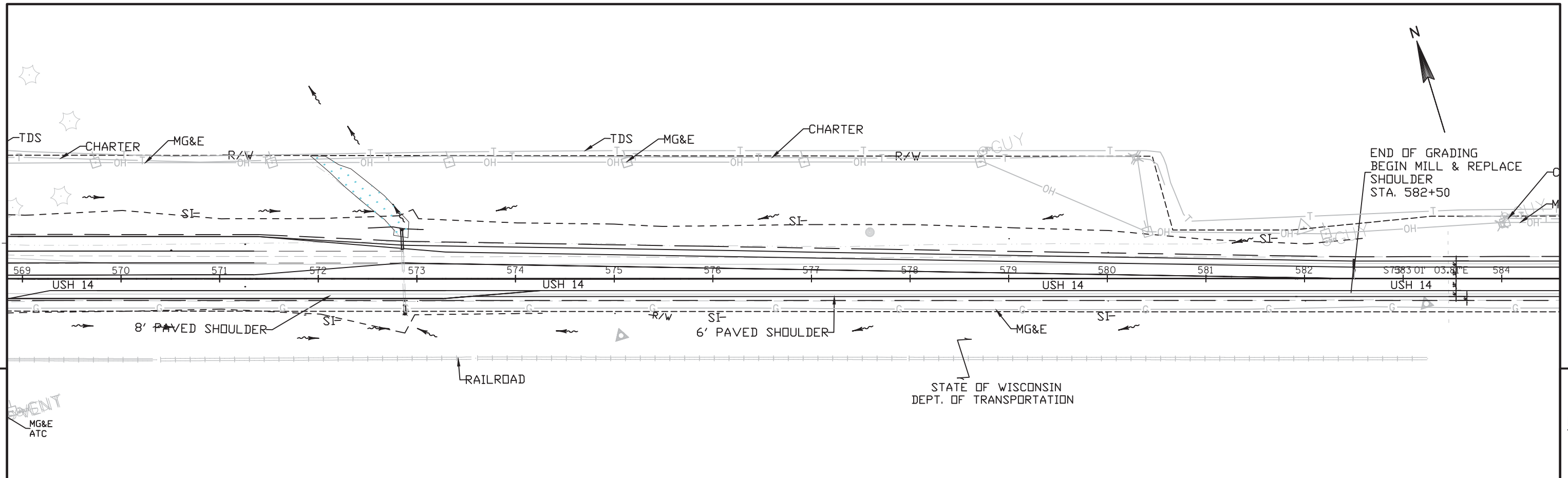
CATEGORY	STATION	TO	STATION	LOCATION	650. 4500	650. 5000	650. 5500	650. 6000	650. 9920	REMARKS	
					CONSTRUCTI ON	CONSTRUCTI ON	CONSTRUCTI ON	CONSTRUCTI ON	CONSTRUCTI ON		
					STAKI NG	STAKI NG	STAKI NG	STAKI NG	STAKI NG		
					SUBGRADE	BASE	CURB & GUTTER	PI PE CULVERTS	SLOPE STAKES		
					LF	LF	LF	EACH	LF		
0010				USH 14							
	562+45	-	566+91	RT	445	445	-	3	550		
	568+20	-	574+24	RT	605	605	-	1	700		
	557+00	-	567+10	LT	1010	1010	-	3	2250		
	568+37	-	582+50	LT	1415	1415	-	1	2815		
	676+40	-	679+65	RT	325	325	-	-	325		
	566+91	-	567+49	RT, SW RADI I	-	-	80	-	-		
	567+80	-	568+20	RT, SE RADI I	-	-	60	-	-		
	567+10	-	567+48	LT, NW RADI I	-	-	60	-	-		
	567+77	-	568+37	LT, NE RADI I	-	-	90	-	-		
	UNDI STRI BUTED					200	200	20	-	360	
	TOTAL 0010					4000	4000	310	8	7000	

SAWI NG ASPHALT

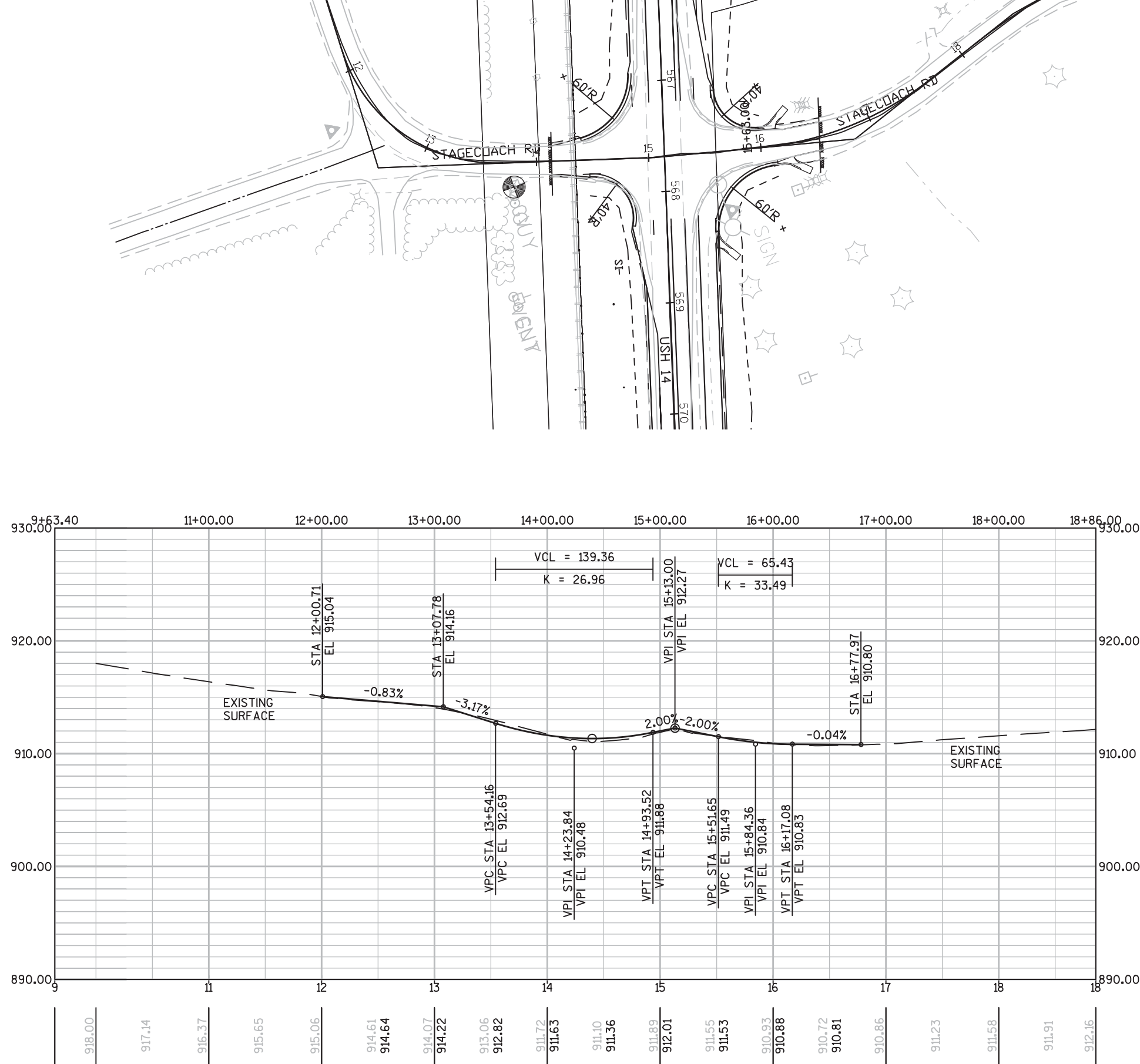
CATEGORY	STATION	TO	STATION	LOCATION	690. 0150	REMARKS
					SAW CUT LF	
0010				USH 14		
	557+00	-	561+47	RT	450	STAGE 1
	561+47	-	566+95	RT	550	
	568+25	-	568+69	RT	45	
	568+69	-	574+25	RT	555	
	574+25	-	582+50	RT	825	
	557+00	-	-	LT	5	STAGE 2
	557+00	-	567+10	LT	1010	
	568+37	-	582+50	LT	1415	
	582+50	-	566+95	LT & RT	30	
	13+60	-	-	LT & RT	20	
	16+50	-	-	LT & RT	20	STAGECOACH RD
	676+40	-	679+65	RT	350	STAGECOACH RD
	UNDI STRI BUTED				525	
	TOTAL 0010				5800	



PROJECT NO: 5310-00-78	HWY: USH 14	COUNTY: DANE	PLAN AND PROFILE: USH 14	SHEET	E
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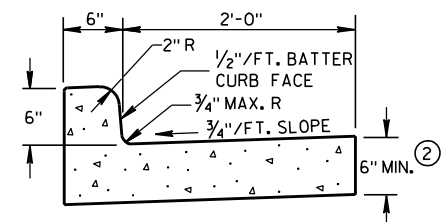


PROJECT NO: 5310-00-78	HWY: USH 14	COUNTY: DANE	PLAN AND PROFILE: USH 14	SHEET	E
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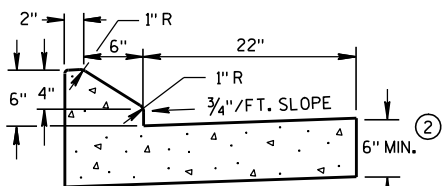


Standard Detail Drawing List

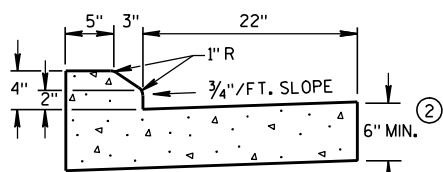
08D01-17	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F02-01	APRON ENDWALLS FOR PIPE ARCH AND ELLIPTICAL PIPE
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
09A01-13A	AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND D AND TEE INTERSECTION BYPASS LANE
13A10-01A	2-LANE RURAL SHOULDER RUMBLE STRIP, MILLING
13A10-01C	2-LANE RURAL SHOULDER RUMBLE STRIP, MILLING
13A10-01D	2-LANE RURAL SHOULDER RUMBLE STRIP, MILLING
13A11-02A	2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING
13A11-02B	2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING
13B01-10	PAVEMENT DETAILS FOR RAILROAD APPROACH
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C02-05A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-05B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C04-02	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M. P. H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C08-16A	PAVEMENT MARKING (MAINLINE)
15C08-16B	PAVEMENT MARKING (INTERSECTIONS)
15C08-16E	PAVEMENT MARKING (LEFT TURN LANE)
15C09-09A	SIGNING AND PAVEMENT MARKING DETAILS FOR RAILROAD-HIGHWAY GRADE CROSSINGS
15C11-05	FLEXIBLE TUBULAR MARKER POST, ANCHOR & BASES
15C12-04	TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)
15C18-03	MEDIAN ISLAND MARKING
15C19-02A	MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY
15C28-02	SIGNING AND MARKING FOR COMBINATION RIGHT TURN AND BYPASS LANE
15D21-02	TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE
15D28-02	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY



TYPES A & D ①

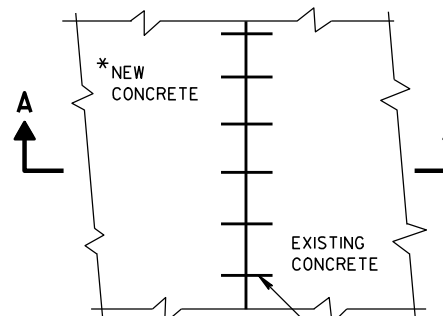


6" SLOPED CURB TYPES G & J ①



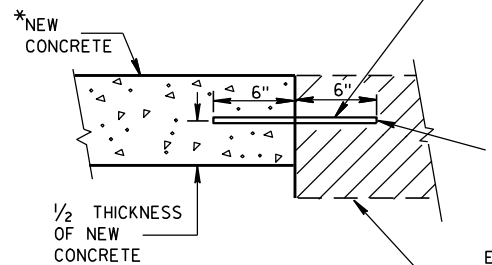
4" SLOPED CURB TYPES G & J ①

CONCRETE CURB & GUTTER 30"



PLAN VIEW

* NEW CURB & GUTTER,
SURFACE DRAINS,
CONCRETE PAVEMENT
OR OTHER NEW CONCRETE.

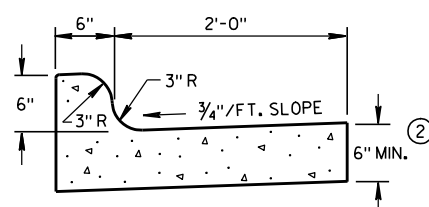


SECTION A-A
TIE BARS DRILLED
INTO EXISTING PAVEMENT

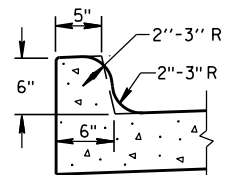
NO. 6 TIE BARS SPACED 2'-6" C-C,
INSTALLED PERPENDICULAR
TO THE LONGITUDINAL JOINT.

MAXIMUM DRILL HOLE
SIZE IS 1/8" GREATER
THAN TIE BAR DIAMETER

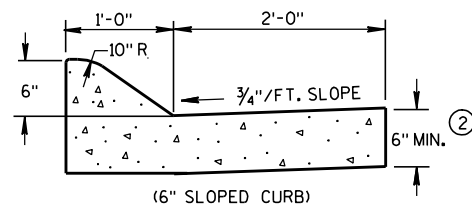
EXISTING
CONCRETE



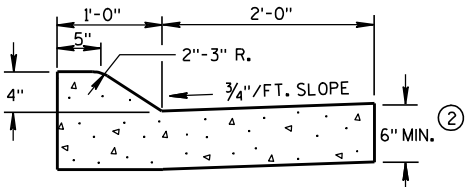
TYPES K & L ①



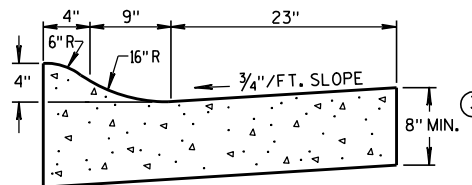
OPTIONAL CURB SHAPE
FOR TYPES K & L ①



(6" SLOPED CURB)

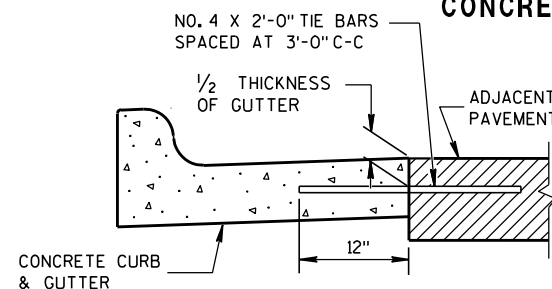


TYPES A & D ①

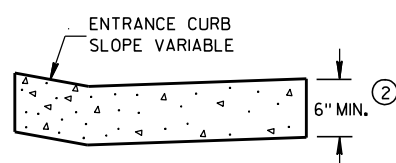


4" SLOPED CURB TYPES R & T ① ④

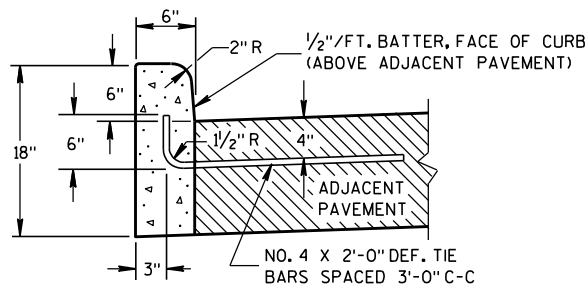
CONCRETE CURB & GUTTER 36"



TYPICAL TIE BAR LOCATION ①

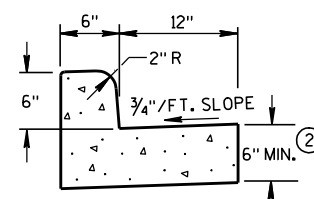


DRIVEWAY ENTRANCE CURB
(WHEN DIRECTED BY THE ENGINEER)

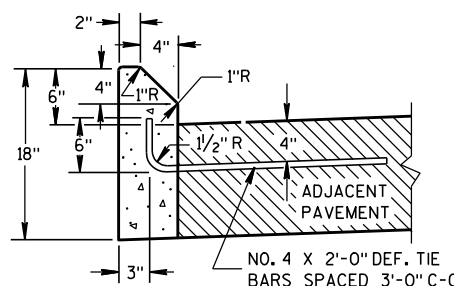


TYPES A & D ①

CONCRETE CURB



TYPES A & D
CONCRETE CURB & GUTTER 18"



TYPES G & J ①

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

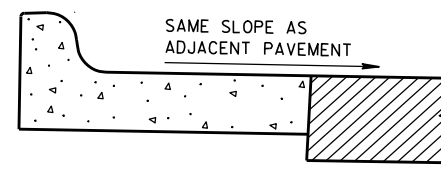
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

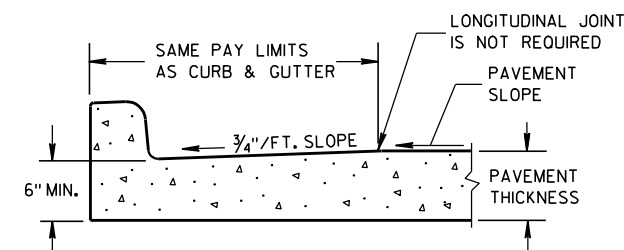
WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

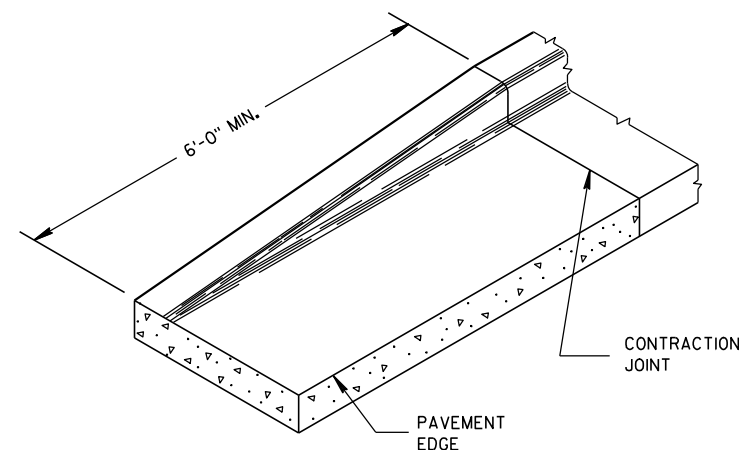
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K AND R.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ④ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑤ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



REVERSE SLOPE GUTTER ⑤
(TYPICAL FOR ALL CURB & GUTTER TYPES)



PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER



END SECTION CURB & GUTTER

CONCRETE CURB, CONCRETE
CURB & GUTTER AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

9/4/08

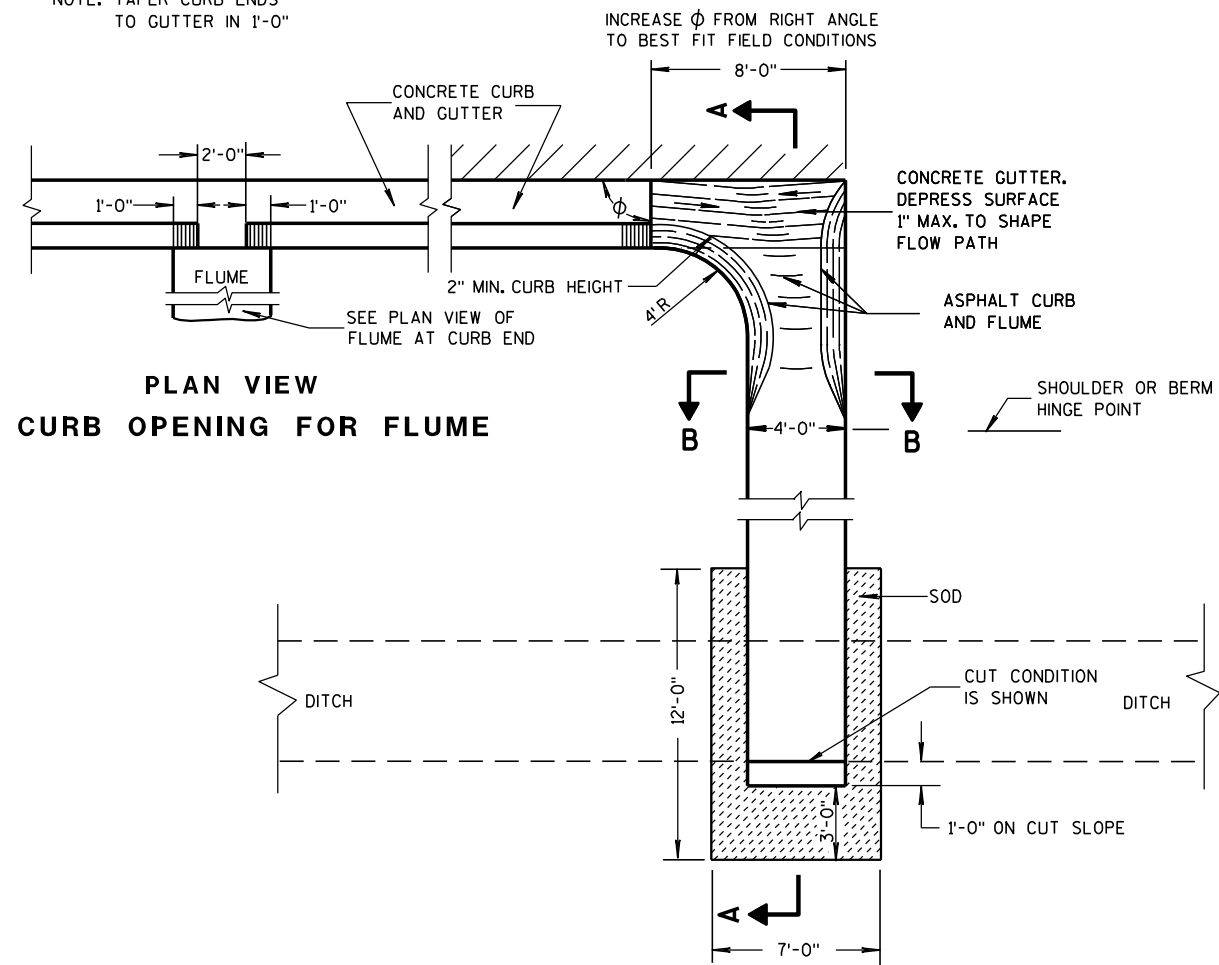
DATE

FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

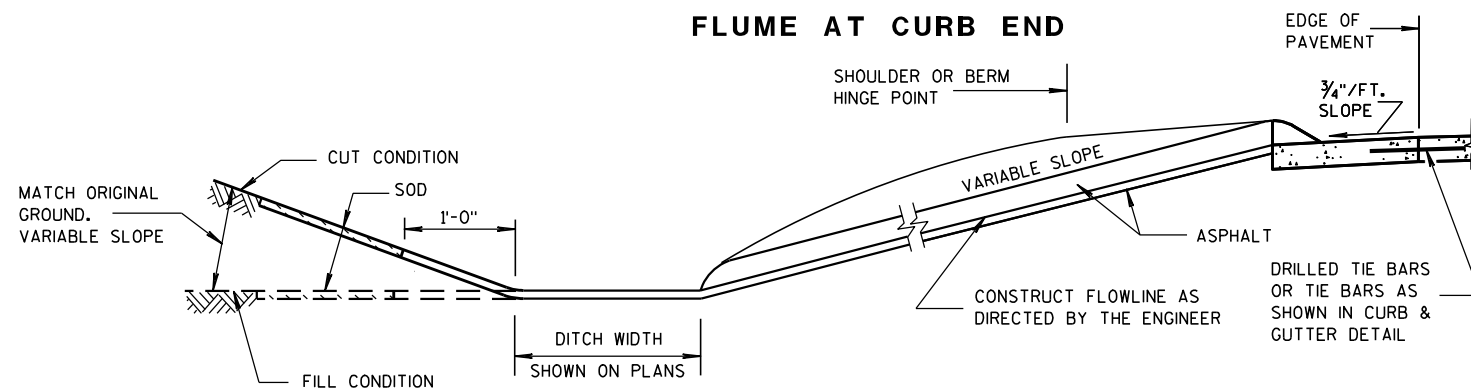
ASPHALTIC FLUME

NOTE: TAPER CURB ENDS
TO GUTTER IN 1'-0"

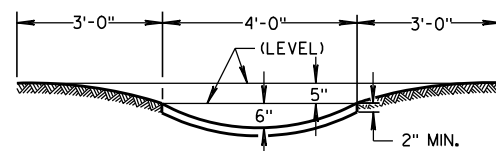


PLAN VIEW
CURB OPENING FOR FLUME

PLAN VIEW
FLUME AT CURB END



SECTION A-A



SECTION B-B

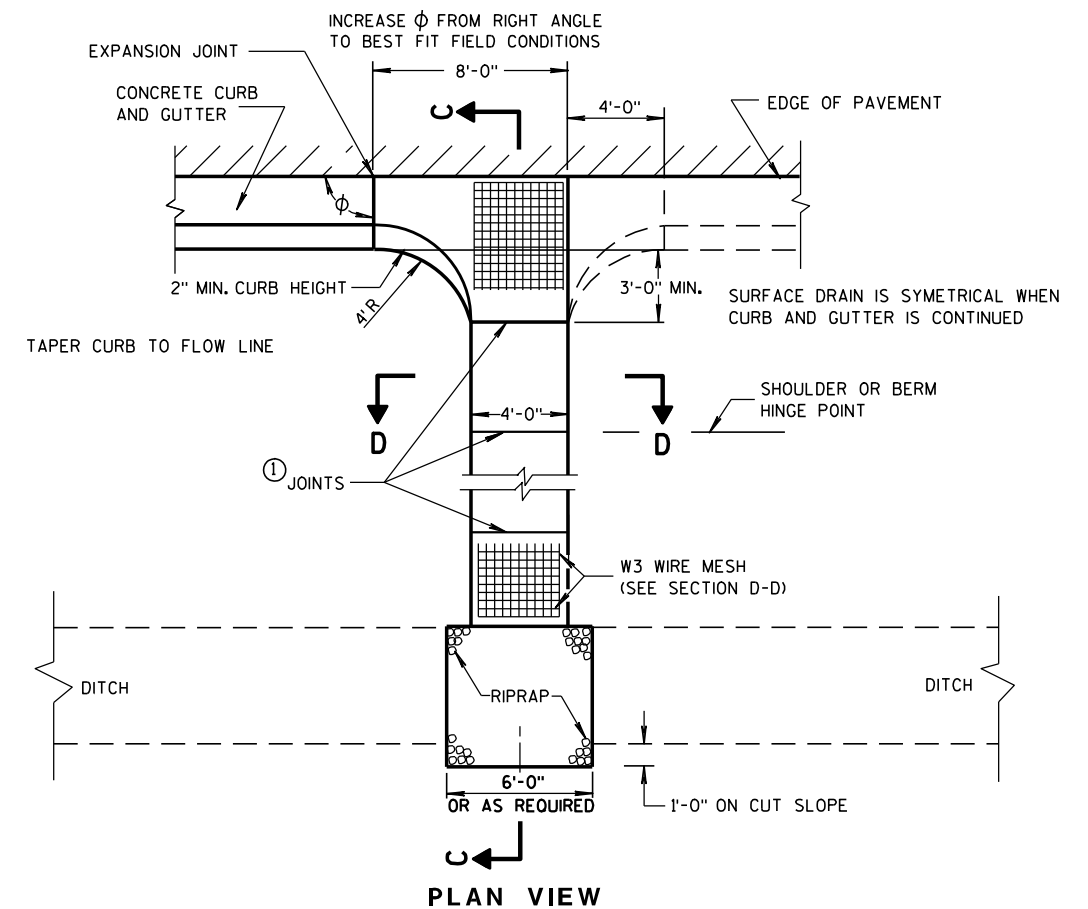
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

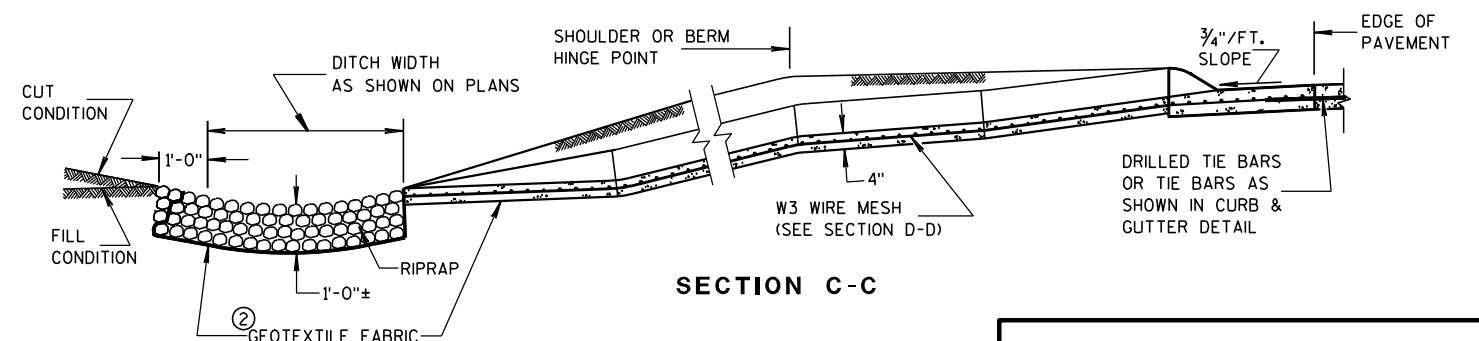
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE 1/8" TO 1/4" INCH WIDE BY 1 1/2" INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

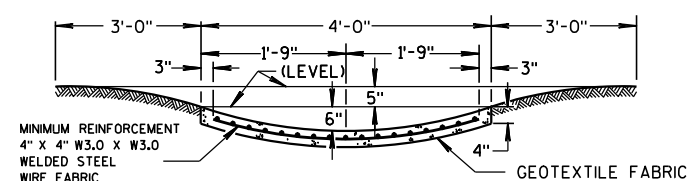
③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

9-4-08

DATE

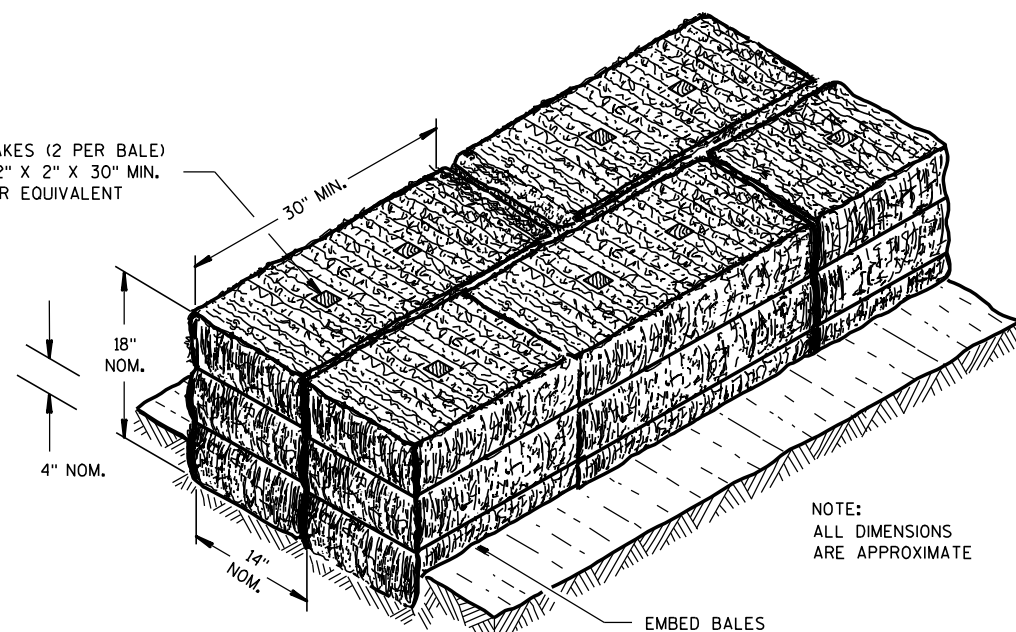
FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

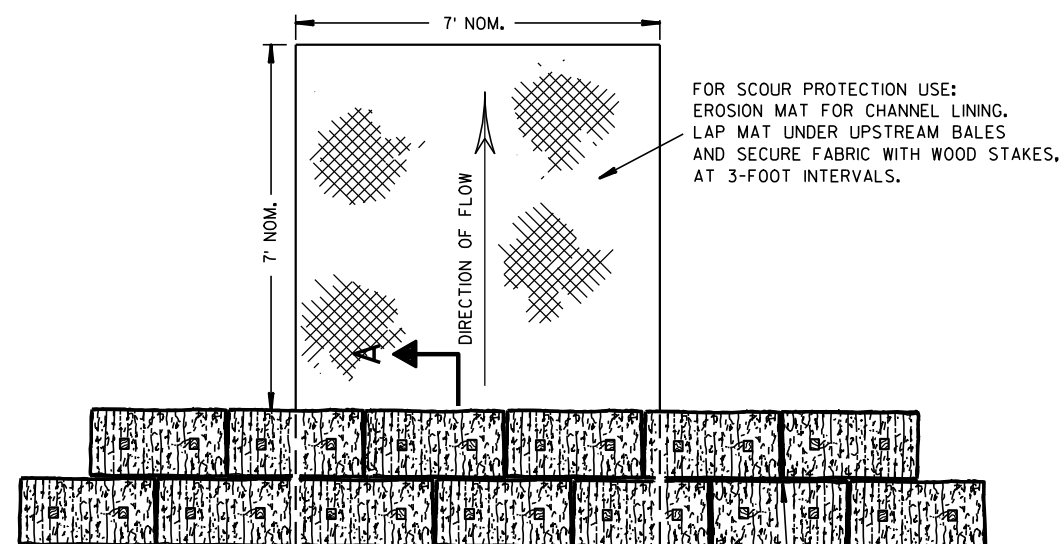
ENGINEER

WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



NOTE:
ALL DIMENSIONS
ARE APPROXIMATE

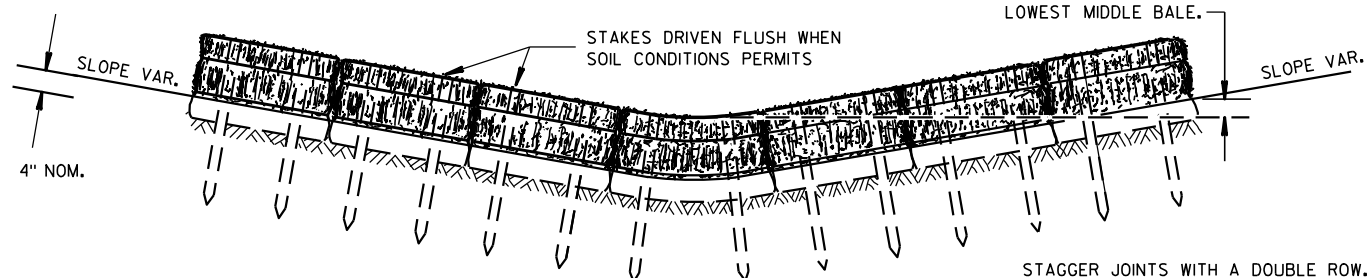
SECTION A-A



PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL
BE EQUAL TO OR GREATER THAN TOP OF
LOWEST MIDDLE BALE.



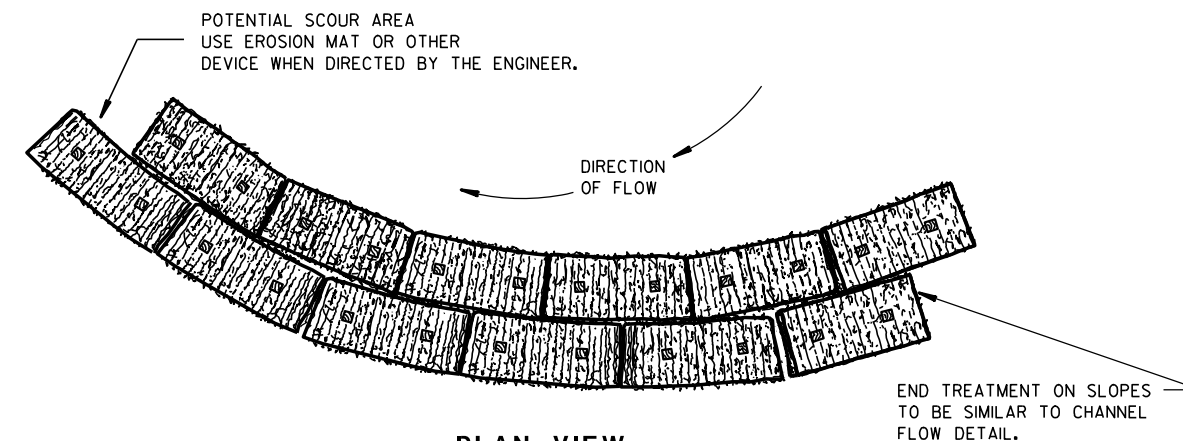
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

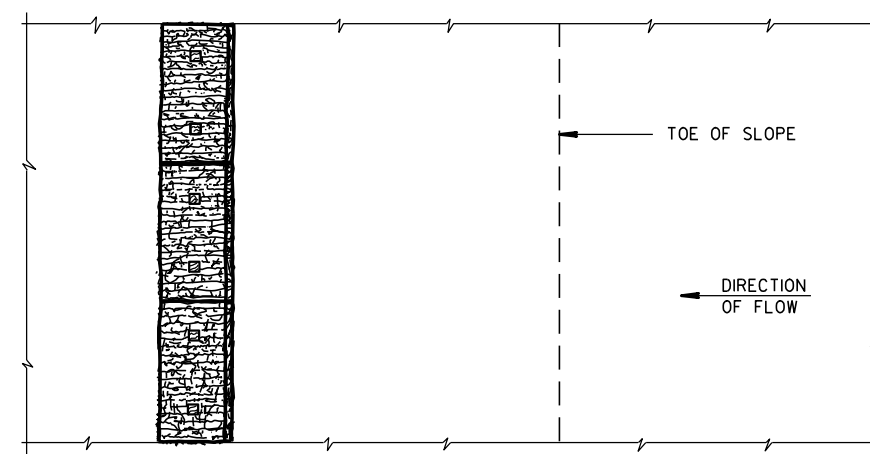
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

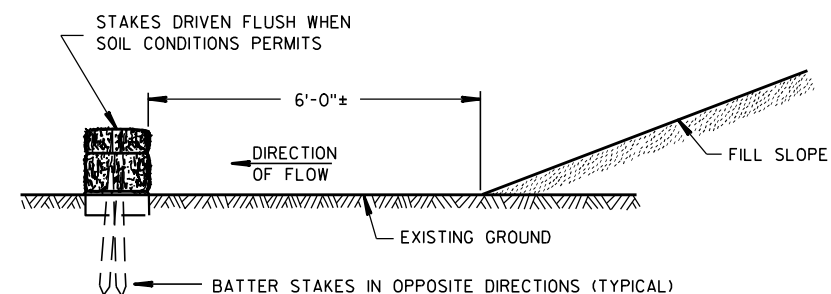


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

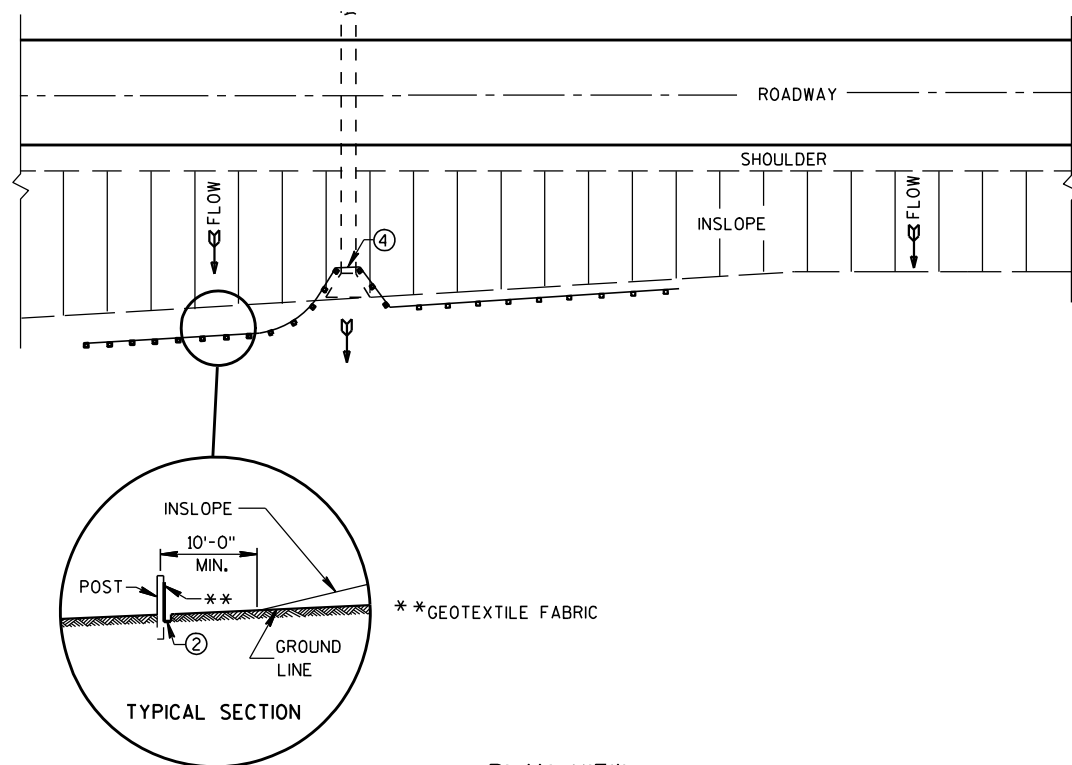
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

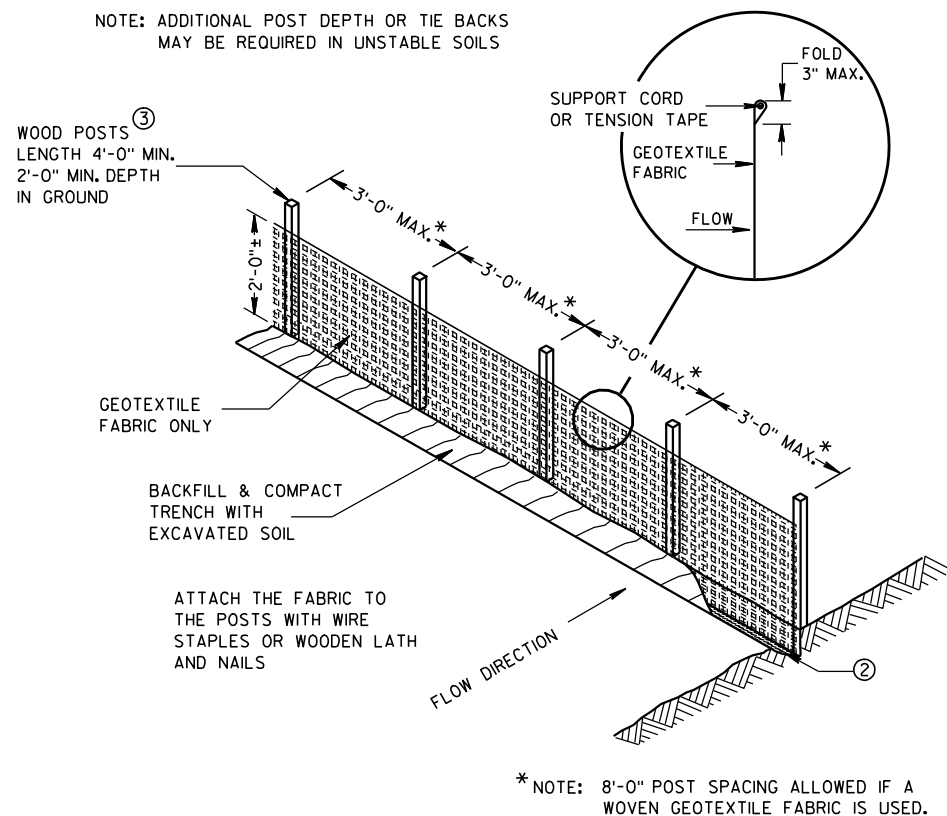
6/04/02
DATE

FHWA

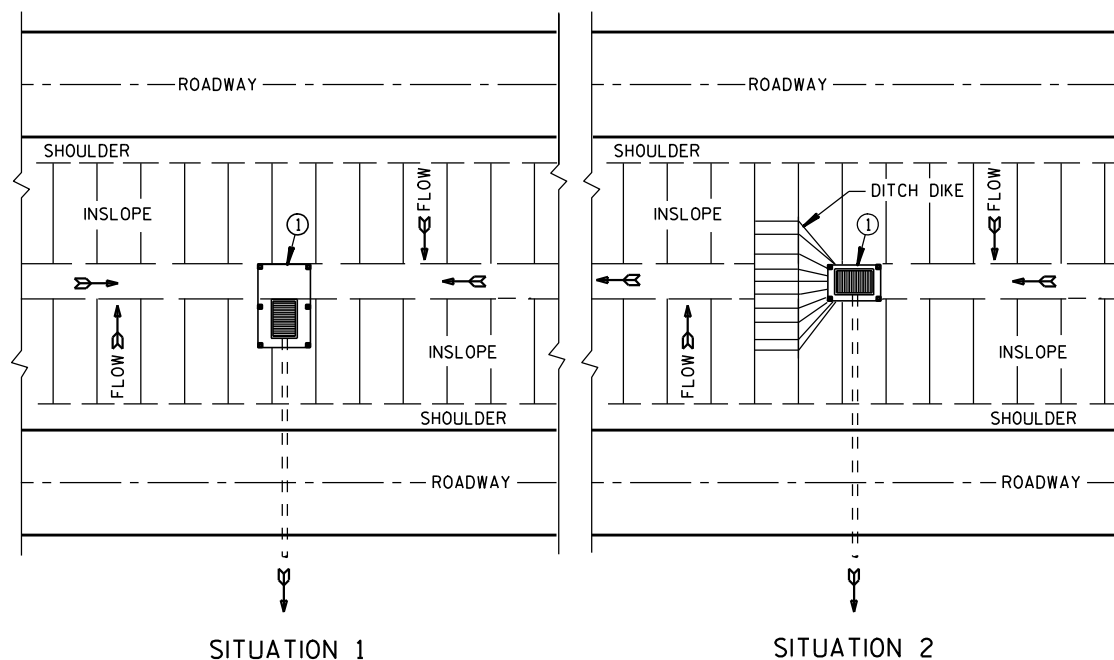
/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL APPLICATION OF SILT FENCE

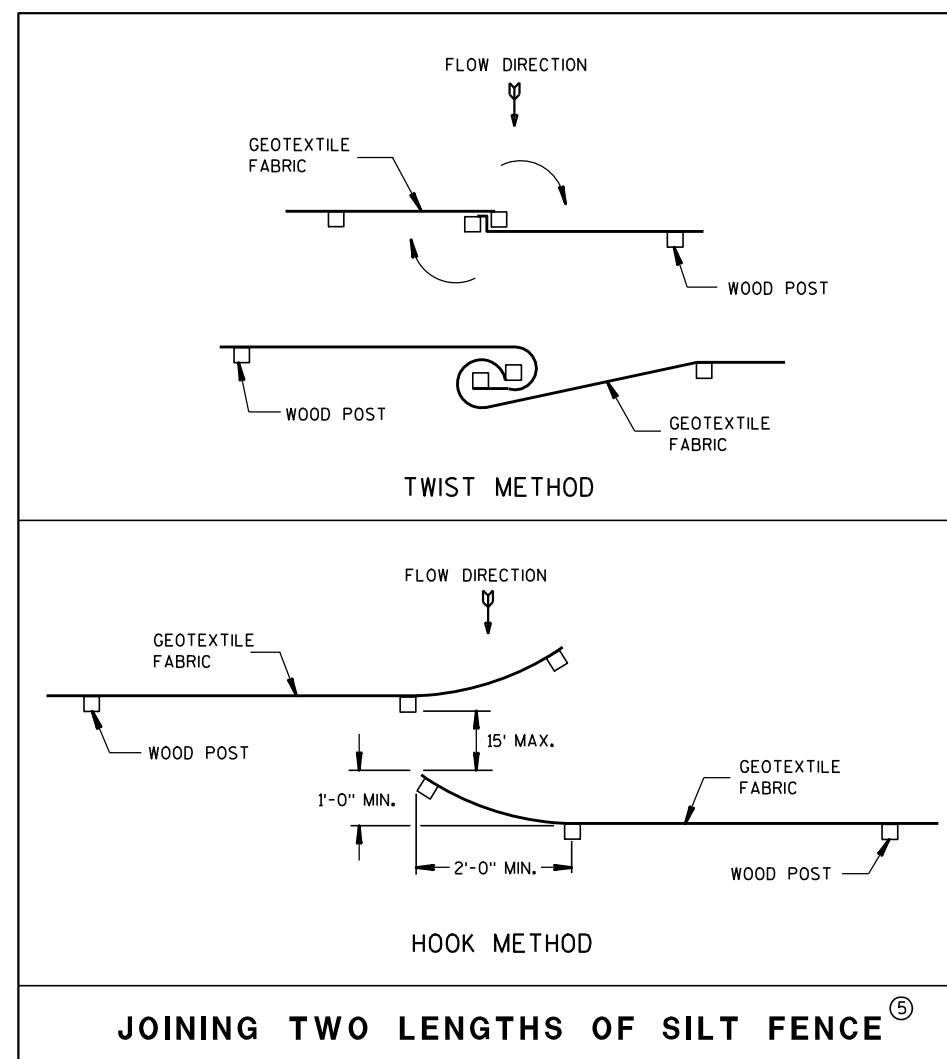


SILT FENCE



PLAN VIEW

SILT FENCE AT MEDIAN SURFACE DRAINS

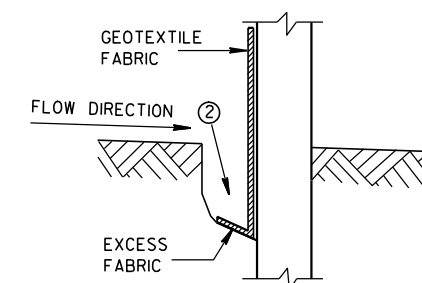


JOINING TWO LENGTHS OF SILT FENCE

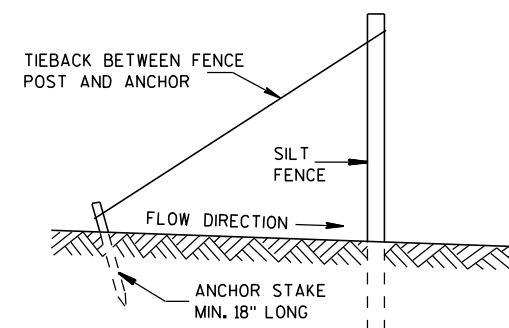
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

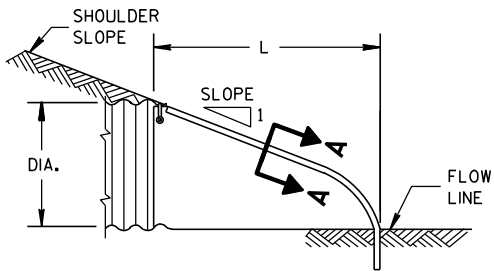
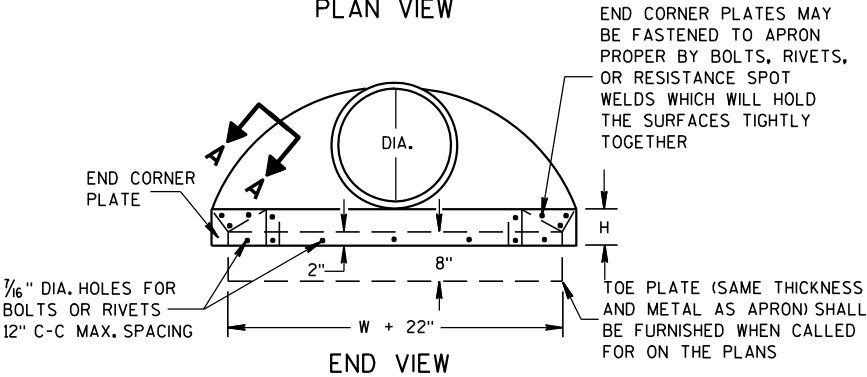
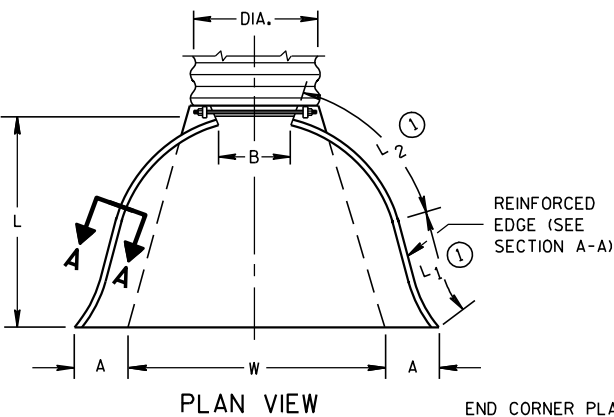
4-29-05
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE		BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2	2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2	2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3	3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3	3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3	3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3	3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3	3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3	3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3	3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3	3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3	3 Pc.

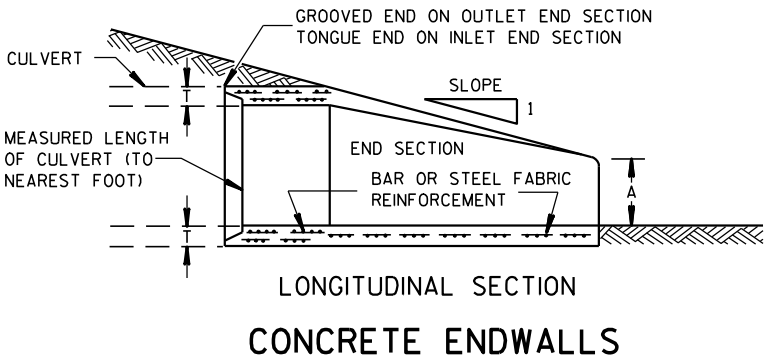
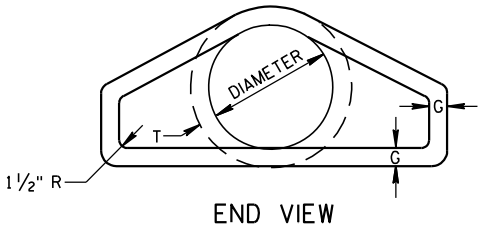
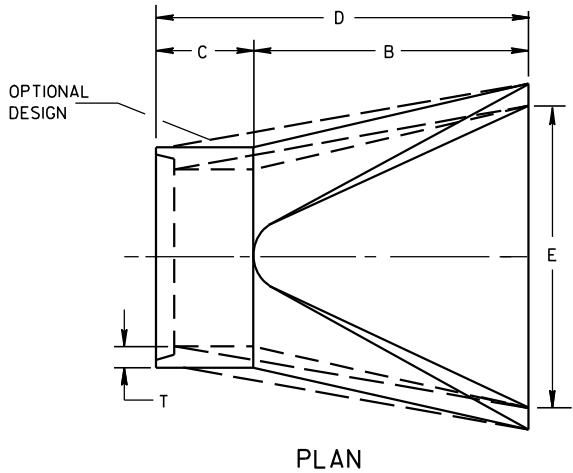
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



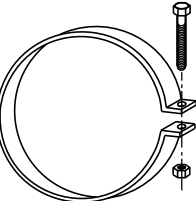
METAL ENDWALLS

REINFORCED CONCRETE APRON ENDWALLS												
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE				
	T	A	B	C	D	E	G					
12	2	4	24	48 1/8	72 1/8	24	2	3 to 1				
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1				
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1				
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1				
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1				
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1				
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1				
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1				
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1				
48	5	24	72	26	98	84	5	3 to 1				
54	5 1/2	27	65	33 1/4	98 1/4	90	5 1/2	2 1/2 to 1				
60	6	30-35	60	39	99	96	5	2 to 1				
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1				
72	7	24-36	78	21	99	108	6	2 to 1				
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1				
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1				
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1				

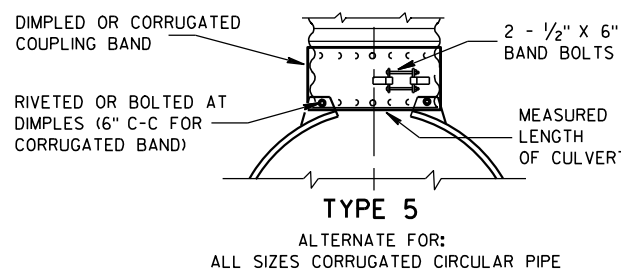
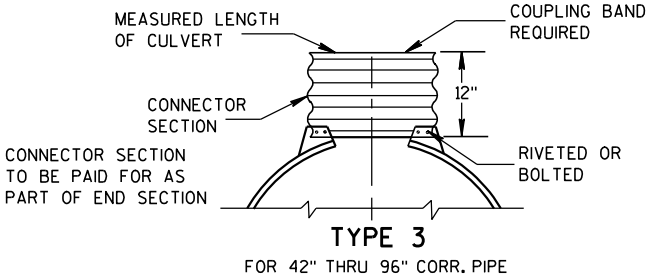
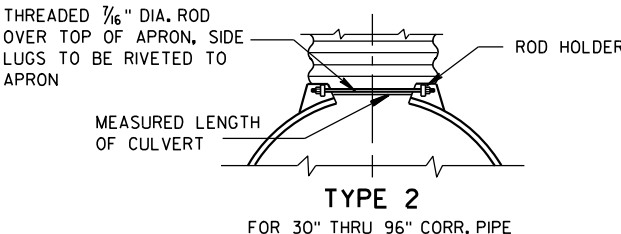
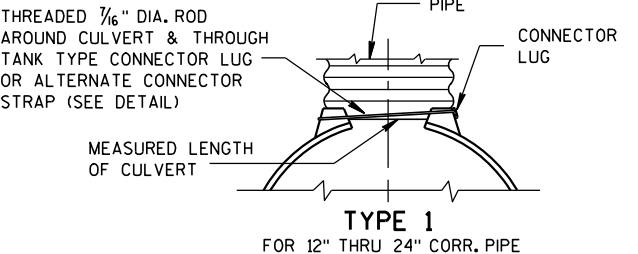
* MINIMUM
** MAXIMUM



1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



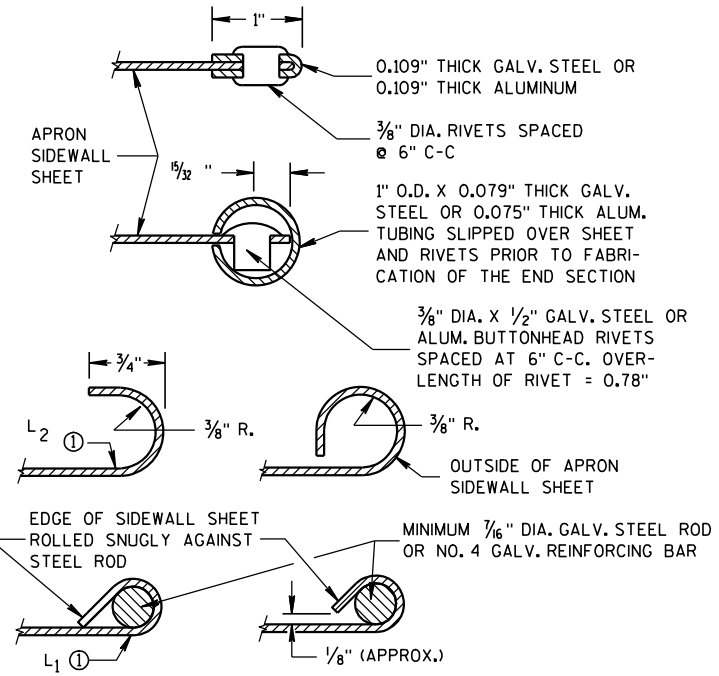
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

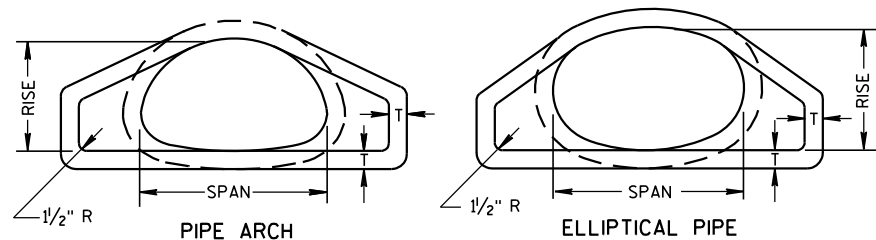
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

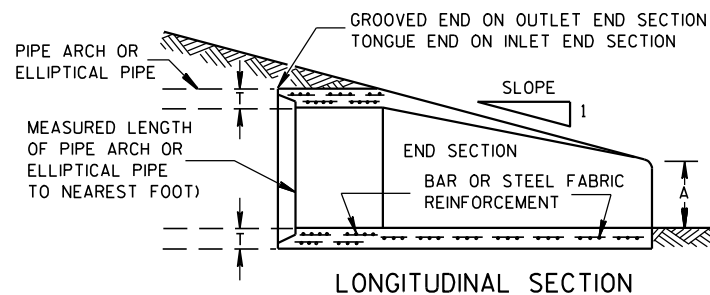
APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

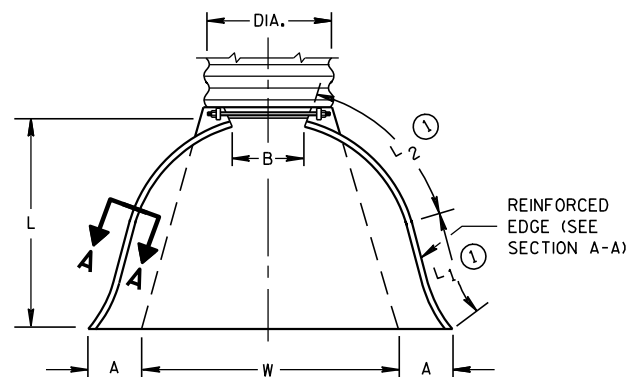


END VIEW



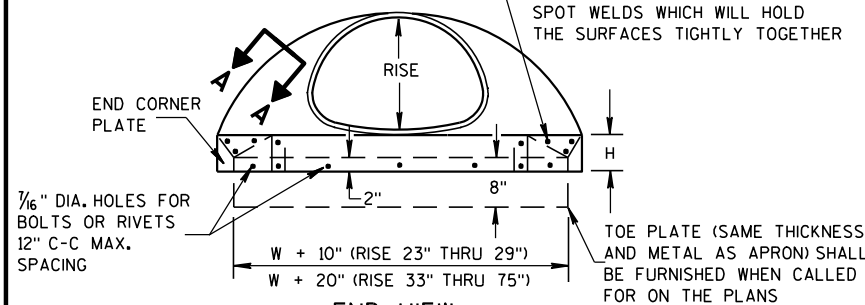
LONGITUDINAL SECTION

CONCRETE ENDWALLS

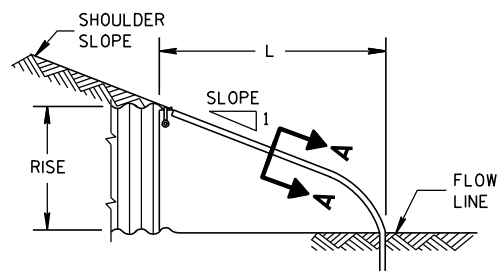
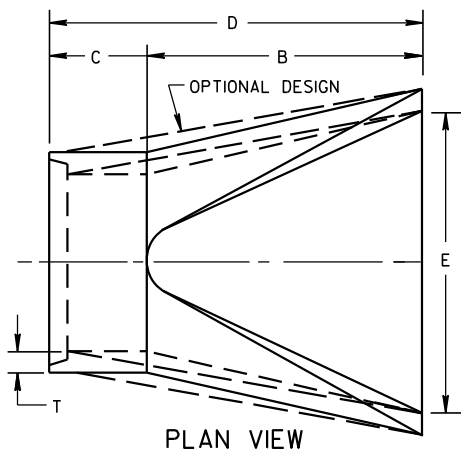


PLAN VIEW

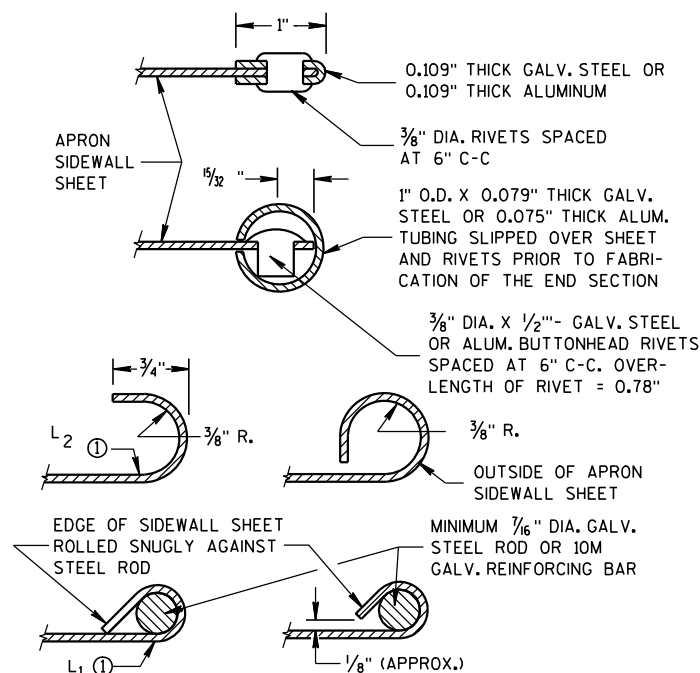
END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER



END VIEW

SIDE ELEVATION
METAL ENDWALLS

PLAN VIEW



SECTION A-A

2- 2/3" X 1/2" CORRUGATIONS

EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")		
					(±1")	(MAX.)	(±1")	(±1 1/2")	①	①	(±2")		
15	17	13	.064	.060	7	9	6	19	14	16	30	2 1/2 to 1	1 Pc.
18	21	15	.064	.060	7	10	6	23	14	19 3/8	36	2 1/2 to 1	1 Pc.
21	24	18	.064	.060	8	12	6	28	18	21 3/4	42	2 1/2 to 1	1 Pc.
24	28	20	.064	.060	9	14	6	32	18	27 1/2	48	2 1/2 to 1	1 Pc.
30	35	24	.079	.075	10	16	6	39	18	37 5/8	60	2 1/2 to 1	1 Pc.
36	42	29	.079	.075	12	18	8	46	24	45 3/8	75	2 1/2 to 1	1 Pc.
42	49	33	.109	.105	13	21	9	53	24	54 3/4	85	2 1/2 to 1	2 Pc.
48	57	38	.109	.105	18	26	12	63	24	68	90	2 1/2 to 1	3 Pc.
54	64	43	.109	.105	18	30	12	70	24	72 3/4	102	2 1/4 to 1	3 Pc.
60	71	47	.109*	.105*	18	33	12	77	30	82 1/4	114	2 1/4 to 1	3 Pc.
66	77	52	.109*	.105*	18	36	12	77	—	—	126	2 to 1	3 Pc.
72	83	57	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.

3" X 1" CORRUGATIONS

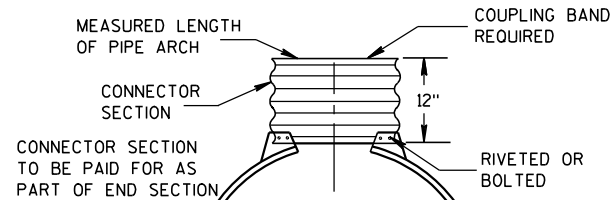
EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")		
					(±1")	(MAX.)	(±1")	(±1 1/2")	①	①	(±2")		
48	53	41	.109	.105	18	26	12	63	24	72 3/4	90	2 1/2 to 1	2 Pc.
54	60	46	.109	.105	18	30	12	70	30	82 1/4	102	2 to 1	2 Pc.
60	66	51	.109*	.105*	18	33	12	77	—	—	114	1 1/2 to 1	3 Pc.
66	73	55	.109*	.105*	18	36	12	77	—	—	126	1 1/2 to 1	3 Pc.
72	81	59	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.
78	87	63	.109*	.105*	22	38	12	77	—	—	148	1 1/2 to 1	3 Pc.
84	95	67	.109*	.105*	22	34	12	77	—	—	162	1 1/2 to 1	3 Pc.
90	103	71	.109*	.105*	22	38	12	77	—	—	174	1 1/2 to 1	3 Pc.
96	112	75	.109*	.105*	24	40	12	77	—	—	174	1 1/2 to 1	3 Pc.

NOTE: ALL SPLICES TO BE LAP RIVETED OR BOLTED.

* EXCEPT CENTER PANEL
SEE GENERAL NOTES

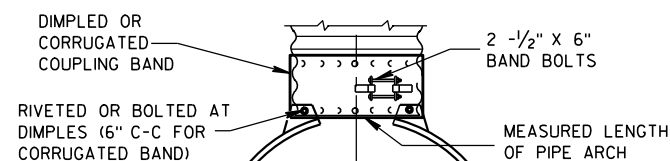
TYPE 2

FOR 17" X 13" THRU 112" X 75" PIPE ARCH



TYPE 3

FOR 64" X 43" THRU 112" X 75" PIPE ARCH



TYPE 5

ALTERNATE FOR:
ALL SIZES CORRUGATED PIPE ARCHESNOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL,
AND CORRUGATED BAND FITS INSIDE ENDWALL.

CONNECTION DETAILS

REINFORCED CONCRETE PIPE ARCH

EQUIV. DIA. (Inches)	DIMENSIONS (Inches)								APPROX. SLOPE
	** SPAN	** RISE	T	A	B	C	D	E	
	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	
24	29	18	3	8 1/2	39	33	72	48	3 to 1
30	36	22	3 1/2	9 1/2	50	46	96	60	3 to 1
36	44	27	4	11 1/8	60	36	96	72	3 to 1
42	51	31	4 1/2	15 1/8	60	36	96	78	3 to 1
48	58	36	5	21	60	36	96	84	3 to 1
54	65	40	5 1/2	25 1/2	60	36	96	90	3 to 1
60	73	45	6	31	60	36	96	96	3 to 1
72	88	54	7	31	60	39	99	120	2 to 1
84	102	62	8	28 1/2	83	19	102	144	2 to 1

REINFORCED CONCRETE ELLIPTICAL PIPE

EQUIV. DIA. (Inches)	DIMENSIONS (Inches)								APPROX. SLOPE
	** SPAN	** RISE	T	A	B	C	D	E	
	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	
24	30	19	3 1/4	8 1/2	39	33	72	48	3 to 1
30	38	24	3 3/4	9 1/2	54	18	72	60	3 to 1
36	45	29	4 1/2	11 1/8	60	24	84	72	2 1/2 to 1
42	53	34	5	15 1/4	60	36	96	78	2 1/2 to 1
48	60	38	5 1/2	21	60	36	96	84	2 1/2 to 1
54	68	43	6	25 1/2	60	36	96	90	2 1/2 to 1
60	76	48	6 1/2	30	60	36	96	96	2 1/2 to 1

**NOMINAL SIZE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE APRON ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM APRON ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE ARCH PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 77" X 52" THROUGH 112" X 75" APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

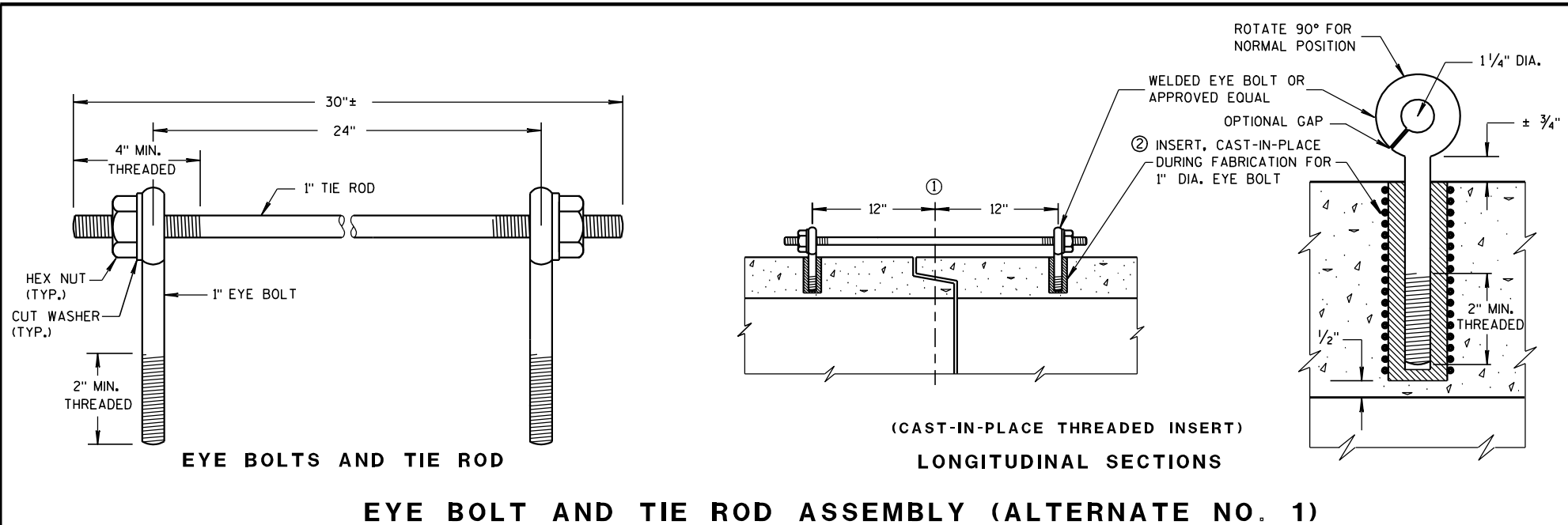
① FOR PIPE ARCH SIZES UP TO 73" X 55" A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
PIPE ARCH AND
ELLIPTICAL PIPESTATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

11/30/94
DATE/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA



GENERAL NOTES

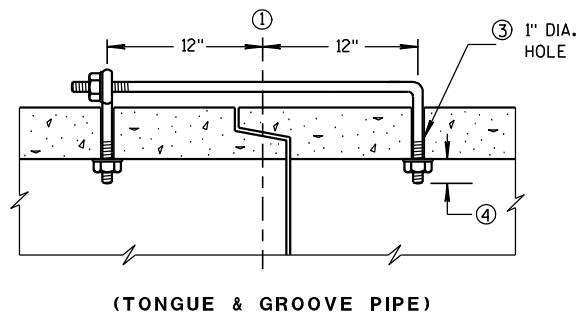
DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT AND STORM SEWER PIPE SHALL BE TIED TOGETHER IN THE MANNER ILLUSTRATED BY THIS DETAIL AT LOCATIONS DESIGNATED IN THE STANDARD SPECIFICATIONS AND THE PLAN. THE CONTRACTOR MAY USE EITHER ALTERNATE 1, 2 OR 3 FOR DRAINAGE STRUCTURES. ONLY ALTERNATE 1 AND 3 MAY BE USED FOR CATTLE PASSES, UNLESS OTHERWISE STATED IN THE CONTRACT. THE MATERIALS, FABRICATION AND WORK NECESSARY TO TIE THE PIPE BY THIS DETAIL WILL BE CONSIDERED INCIDENTAL TO THE PIPE AND APRON ENDWALLS IF REQUIRED.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR JOINT TIES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL.

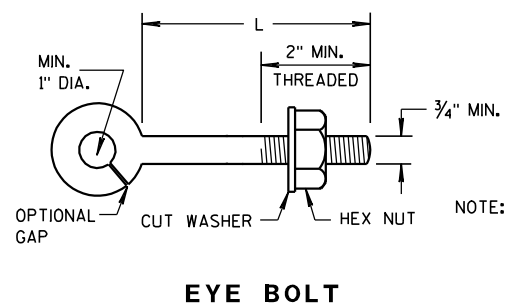
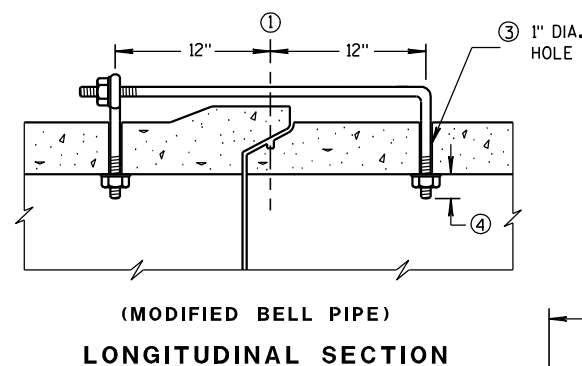
JOINT TIES TO BE HOT-DIP GALVANIZED PER ASTM A 153.

- ① ϕ OF TONGUE AND GROOVE OR BELL AND SPIGOT JOINTS.
- ② THE INSIDE OF THE THREADED INSERTS SHALL BE CLEAN TO ALLOW THE INSERTION OF THREADED EYE BOLTS.
- ③ HOLES SHALL BE CAST-IN-PLACE OR DRILLED 12 INCHES FROM ϕ OF TONGUE AND GROOVE.
- ④ BOLT PROJECTION INSIDE OF PIPE SHALL NOT EXCEED 2 INCHES.
- ⑤ OPENING TO BE ROD DIAMETER PLUS 1 INCH.
- ⑥ LENGTH ADEQUATE TO EXTEND TO WITHIN 1/2 INCH OF THE INNER SURFACE OF THE PIPE.



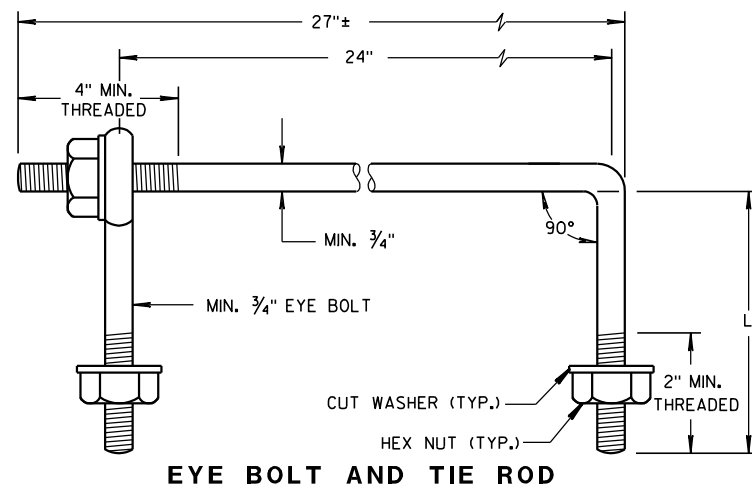
EYE BOLT DIMENSION TABLE

PIPE SIZE	L = LENGTH	
	TONGUE & GROOVE PIPE	MODIFIED BELL PIPE
18" TO 24"	4 1/2"	6 1/4"
30"	5"	7"
36"	5 1/2"	7"
42"	6"	
48"	6 1/2"	
60"	7 1/2"	
66"	8"	



NOTE: TWO EYE BOLTS MAY BE USED WITH A 30" LONG THREADED ROD IN LIEU OF THE 90° BENT TIE ROD.

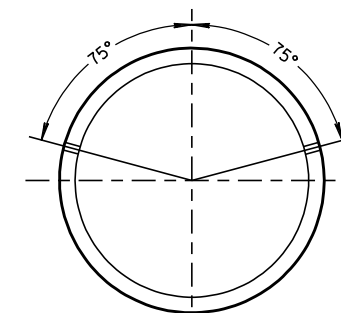
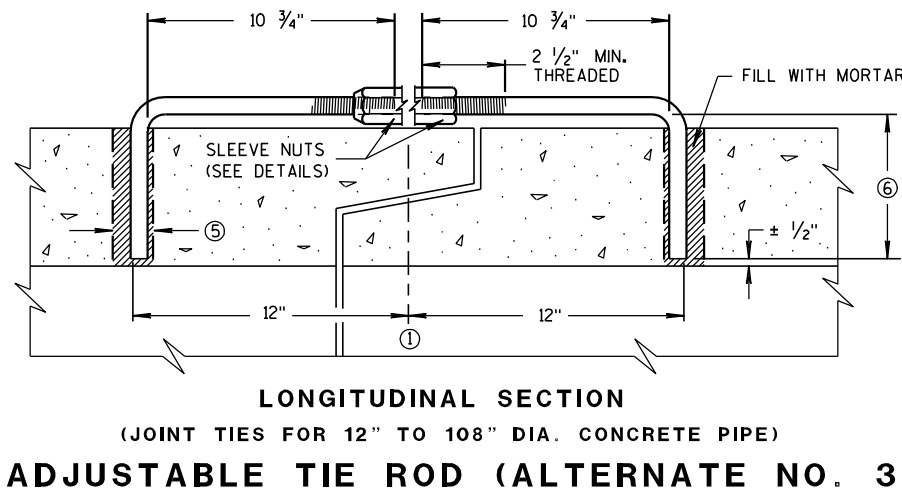
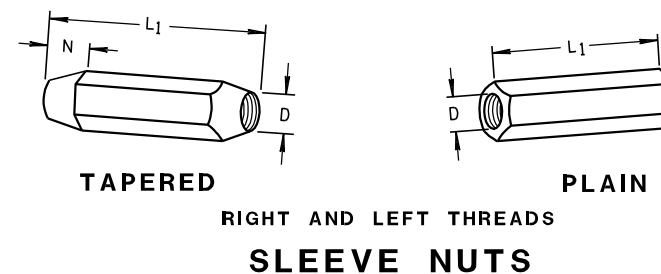
(JOINT TIES FOR 18" TO 66" DIA. CONCRETE PIPE)
EYE BOLT AND TIE ROD ASSEMBLY (ALTERNATE NO. 2)



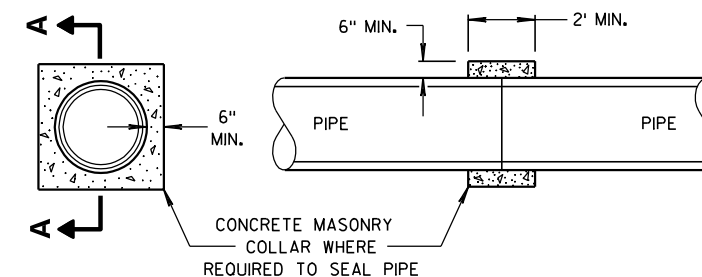
ADJUSTABLE TIE ROD TABLE

PIPE DIAMETER	TIE ROD DIAMETER	D	L ₁	N
12-60	5/8	5/8	5	1/2
66-84	3/4	3/4	5	1/2
90-108	1	1	7	1 1/16

DIMENSIONS SHOWN ARE IN INCHES



PLACEMENT OF (2) CAST-IN-PLACE INSERTS OR HOLES DURING FABRICATION FOR PIPE SECTIONS REQUIRING TIE RODS

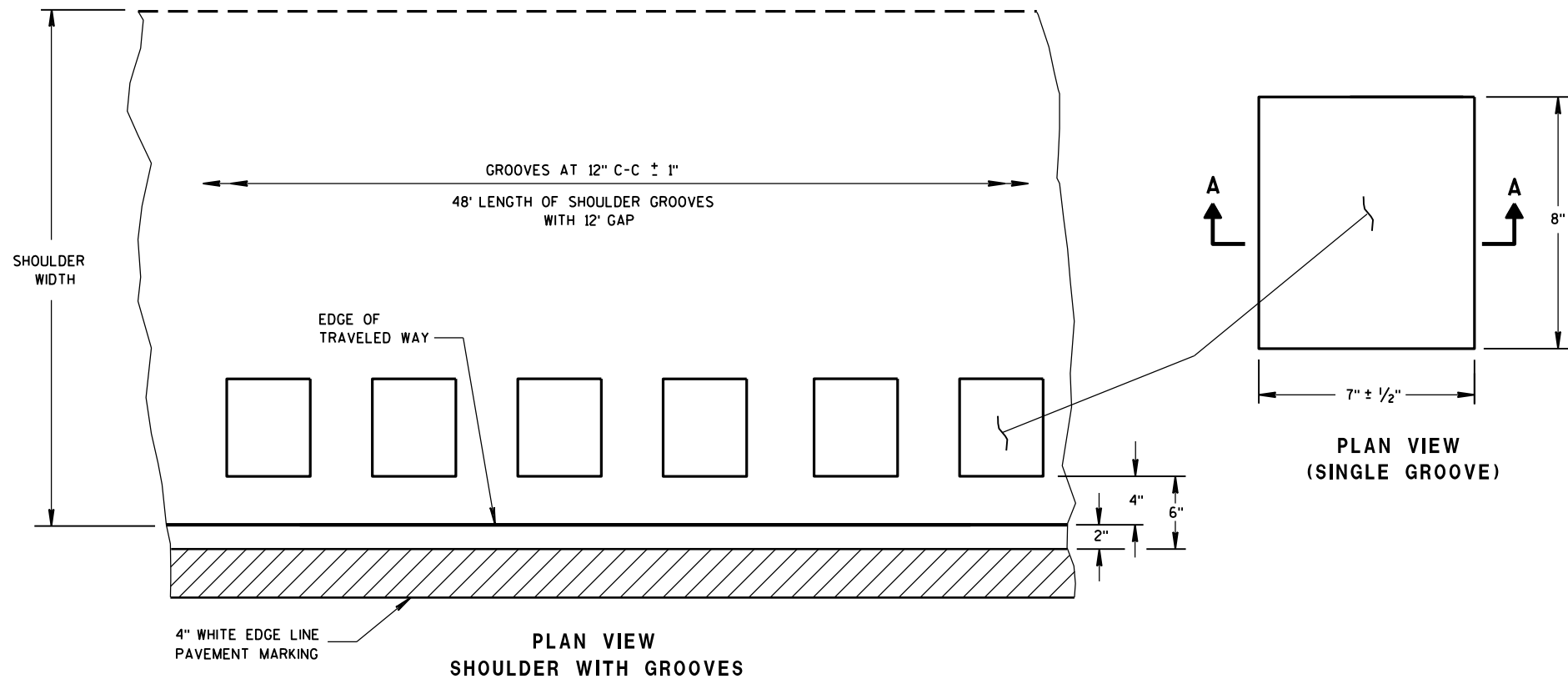


CONCRETE COLLAR DETAIL

JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

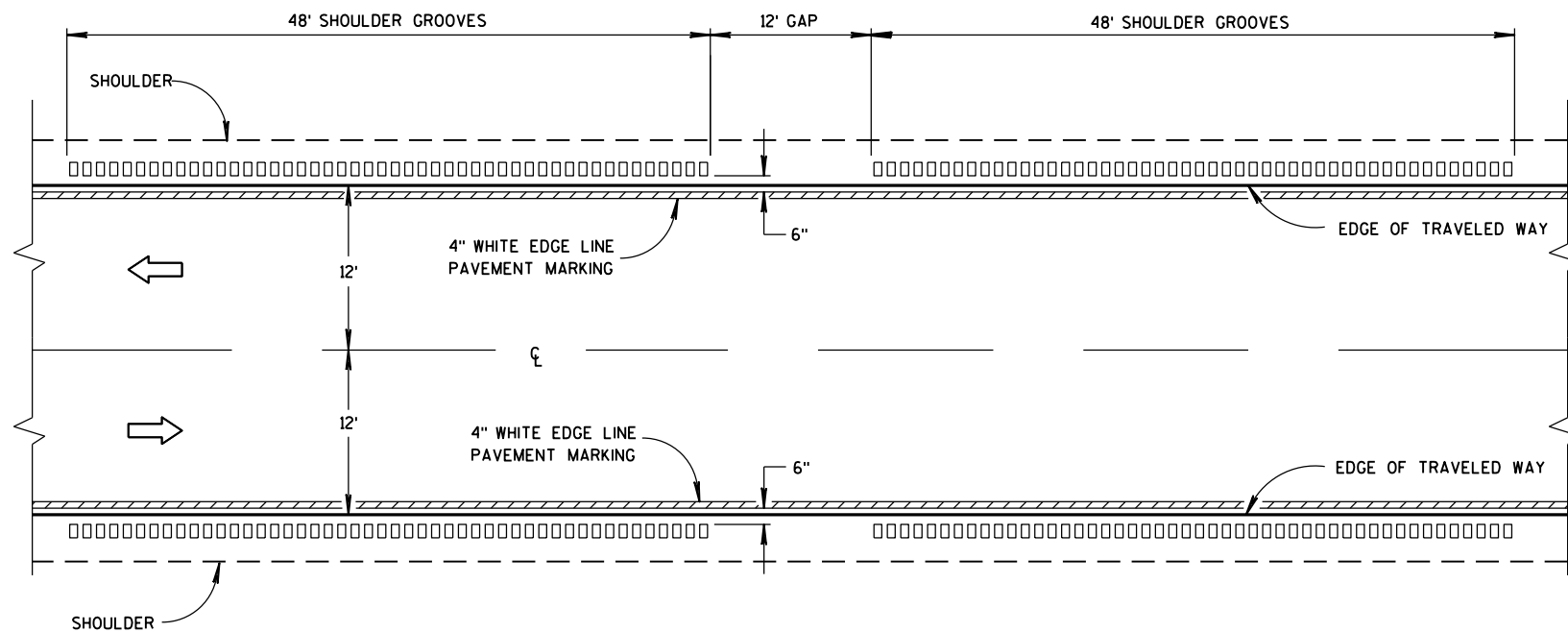
APPROVED
6/5/2012 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA



6

6

PLACEMENT DETAIL FOR TYPE 1 MILLED RUMBLE STRIP



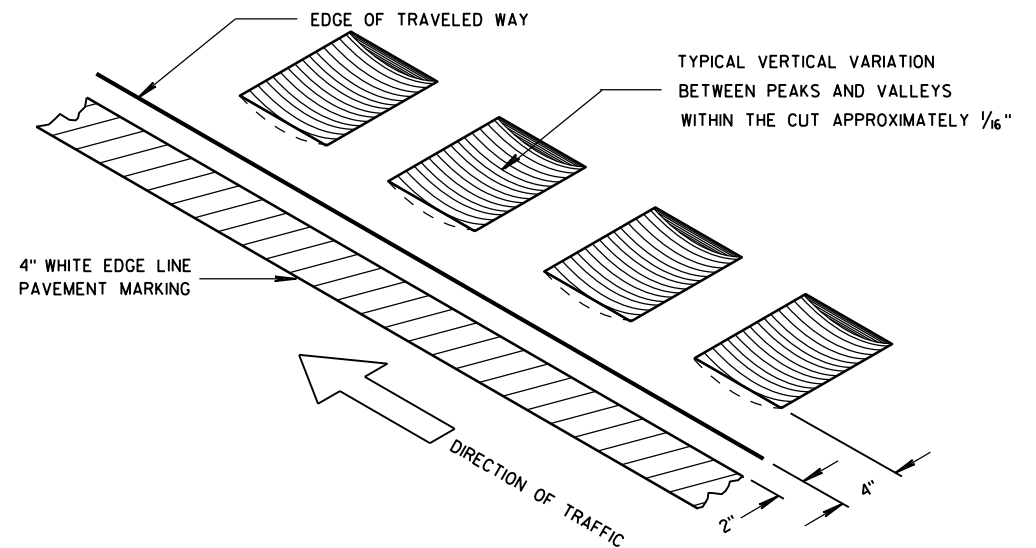
TYPE 1
2-LANE SHOULDER RUMBLE STRIP

GENERAL NOTES

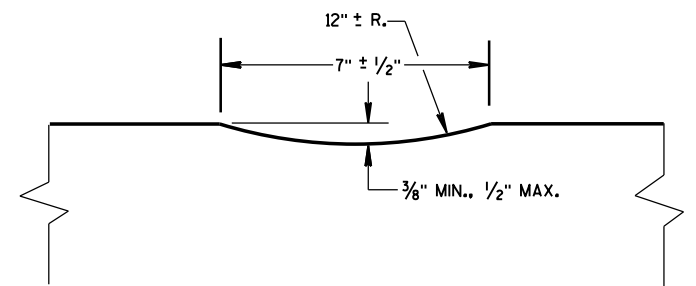
DETAILS OF CONSTRUCTION SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

DO NOT MILL SHOULDER GROOVES THROUGH ANY INTERSECTION, MARKED CROSSWALK, NON-MOTORIZED PATH CROSSING, OR SNOWMOBILE CROSSING.

- ① SHOULDER GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS, WHEN DIRECTED BY THE ENGINEER.



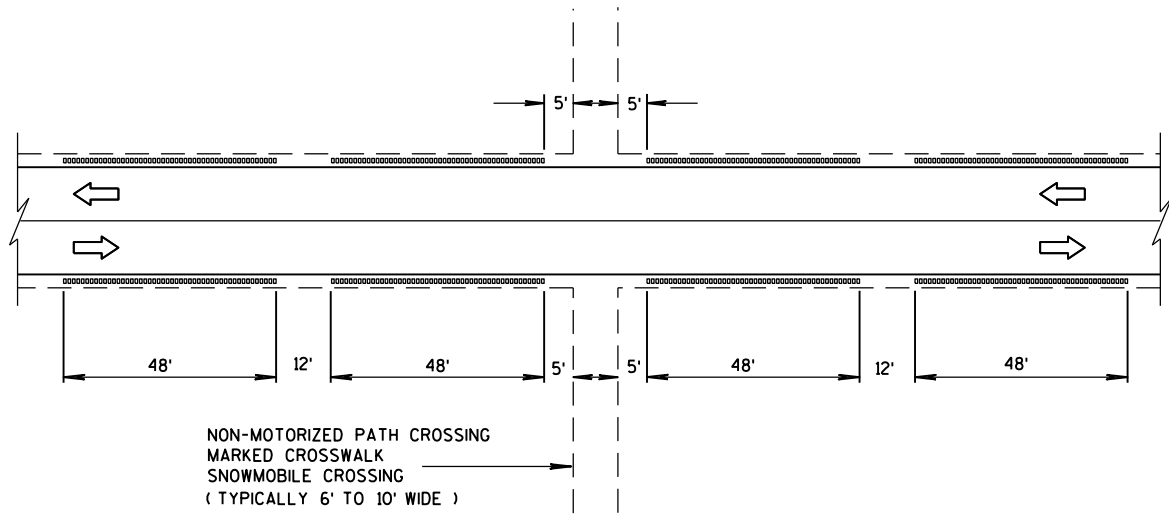
ISOMETRIC



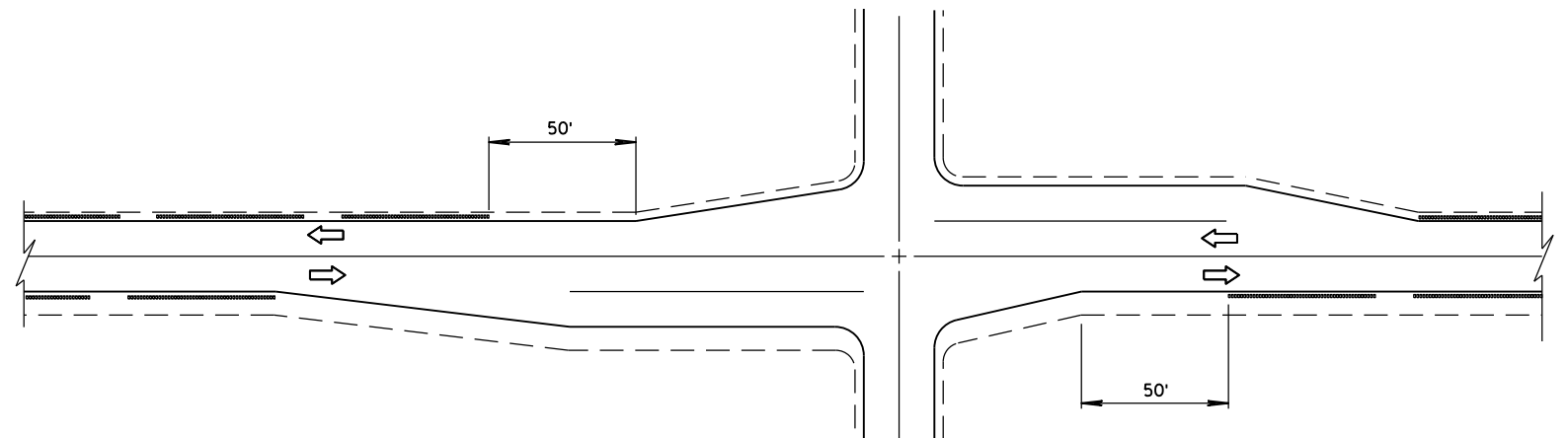
SECTION A-A

2-LANE RURAL
SHOULDER RUMBLE STRIP, MILLING

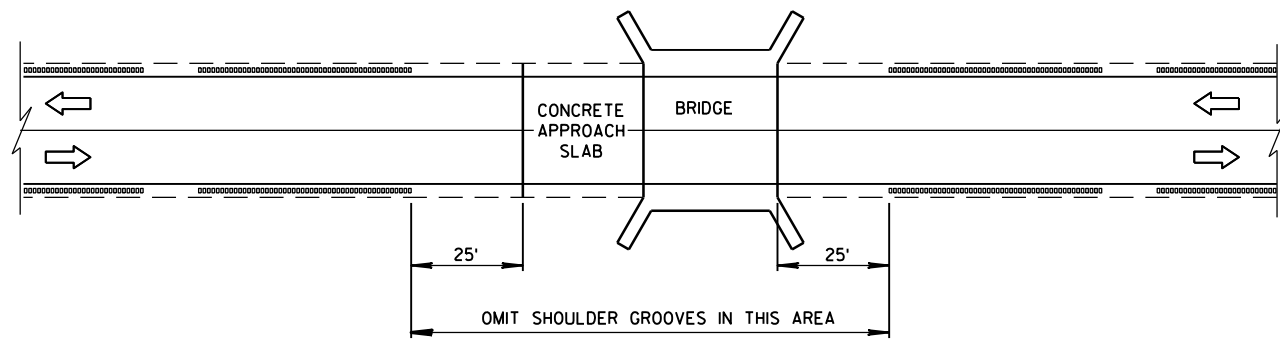
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



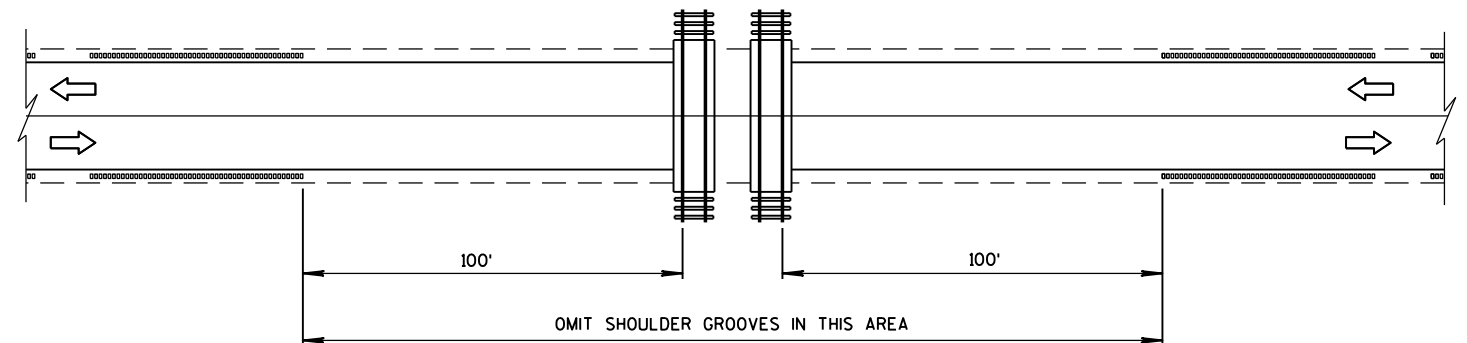
SHOULDER GROOVES AT MISCELLANEOUS CROSSINGS



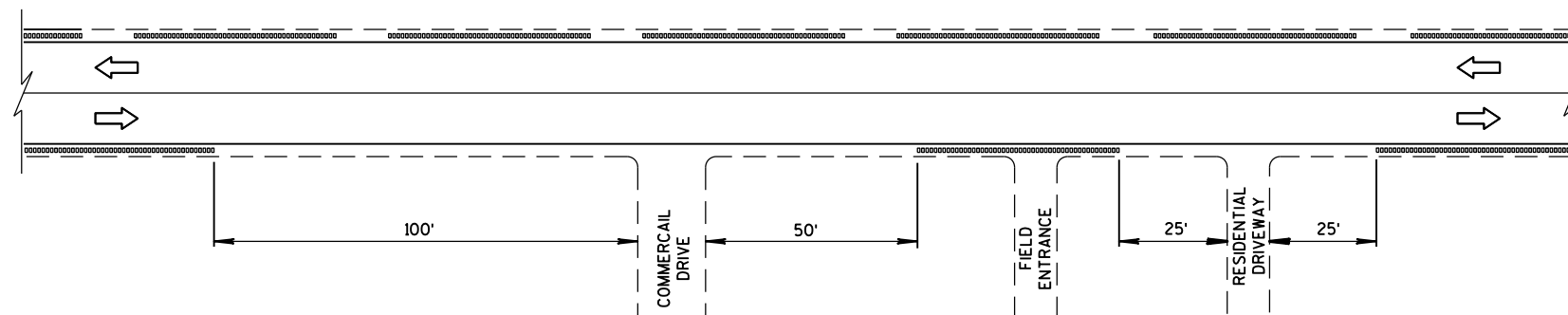
SHOULDER GROOVES AT INTERSECTIONS



SHOULDER GROOVES AT BRIDGES



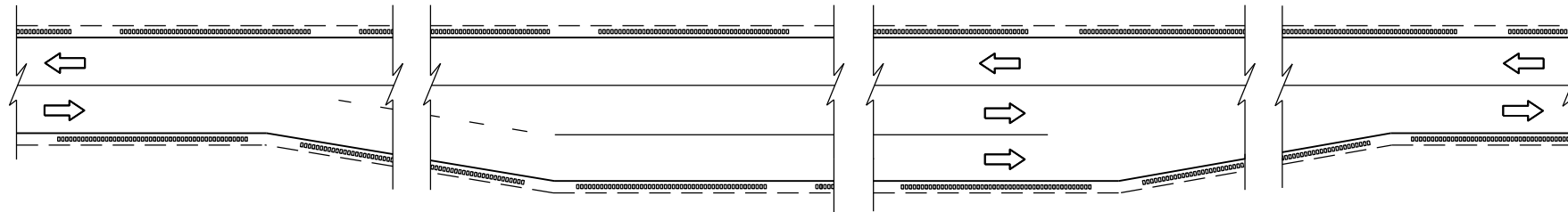
SHOULDER GROOVES AT RAILROADS



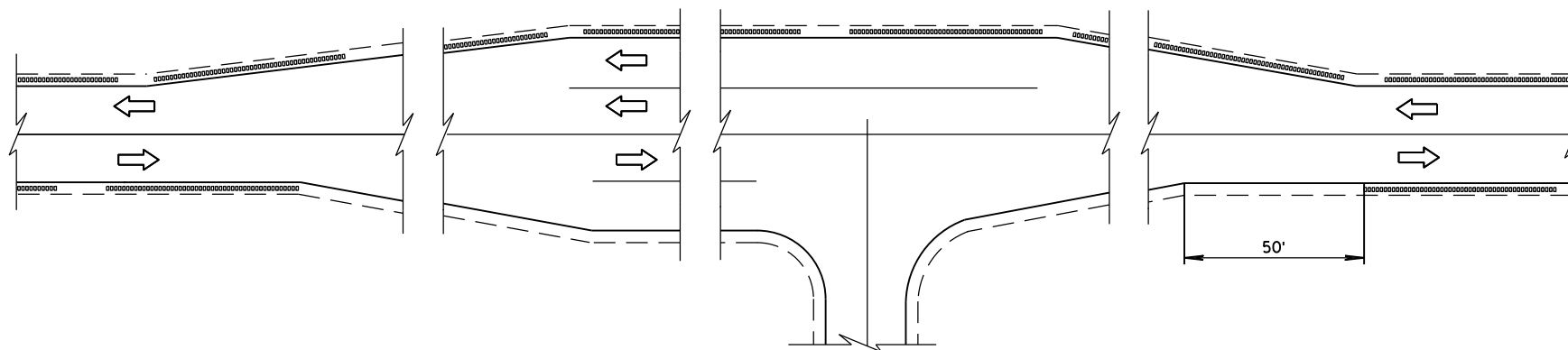
SHOULDER GROOVES AT DRIVEWAYS^①

2-LANE RURAL
SHOULDER RUMBLE STRIP, MILLING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



SHOULDER GROOVES AT PASSING AND CLIMBING LANES



SHOULDER GROOVES AT BYPASS LANES

2-LANE RURAL
SHOULDER RUMBLE STRIP, MILLING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
12/17/2012
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

GENERAL NOTES

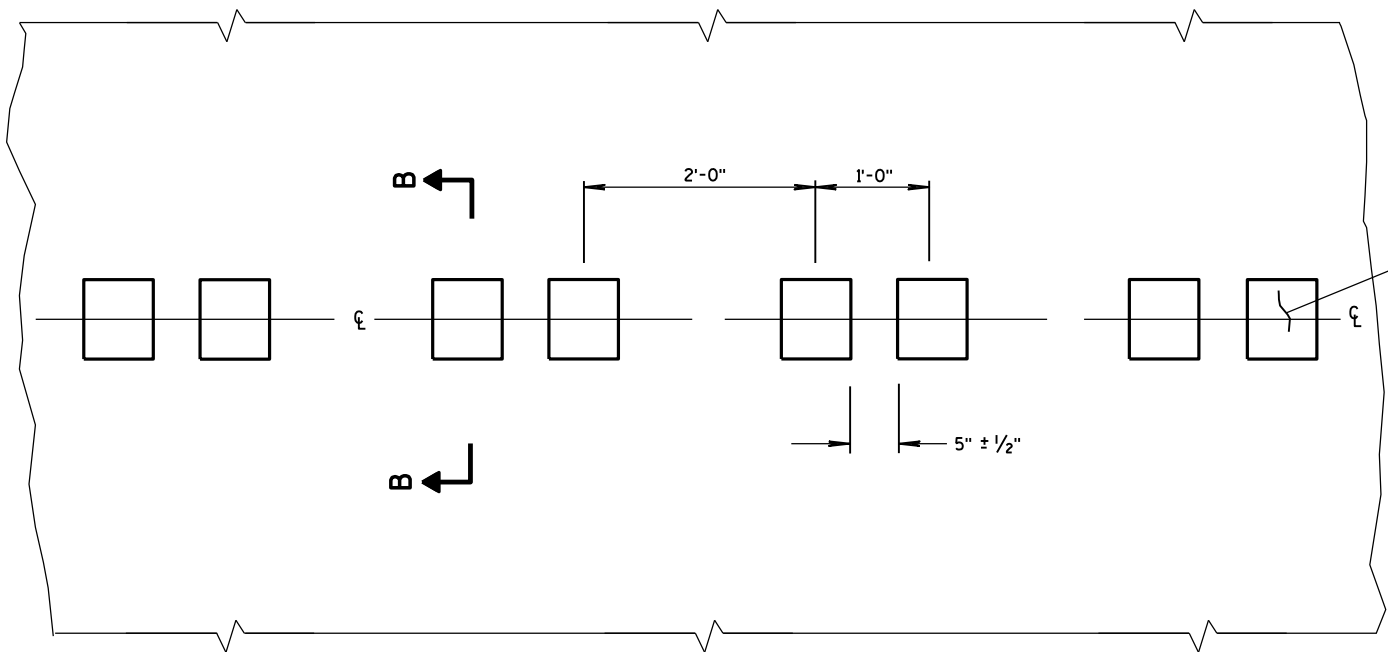
DETAILS OF CONSTRUCTION SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

DO NOT MILL CENTER LINE GROOVES THROUGH ANY INTERSECTION, MARKED CROSSWALK, NON-MOTORIZED PATH CROSSING, OR SNOWMOBILE CROSSING.

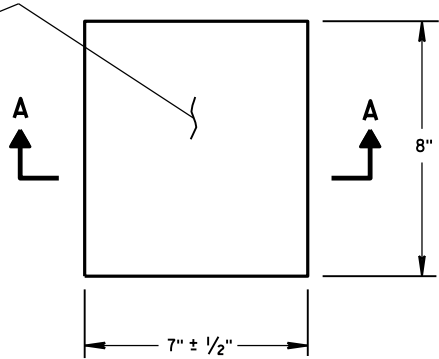
INSTALL PAVEMENT MARKING AFTER THE GROOVES ARE INSTALLED.

SEE SIGNING PLAN FOR SIGN REQUIREMENTS THAT MAY BE NEEDED.

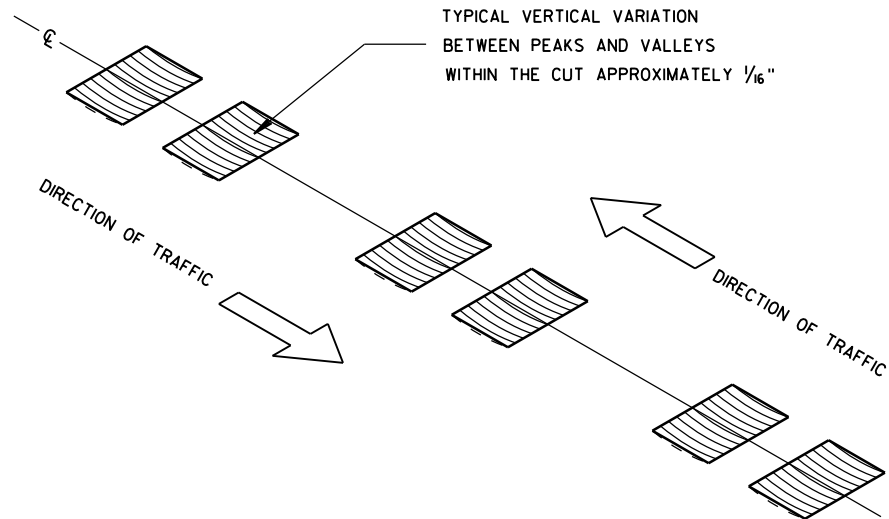
- ① CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS, WHEN DIRECTED BY THE ENGINEER.



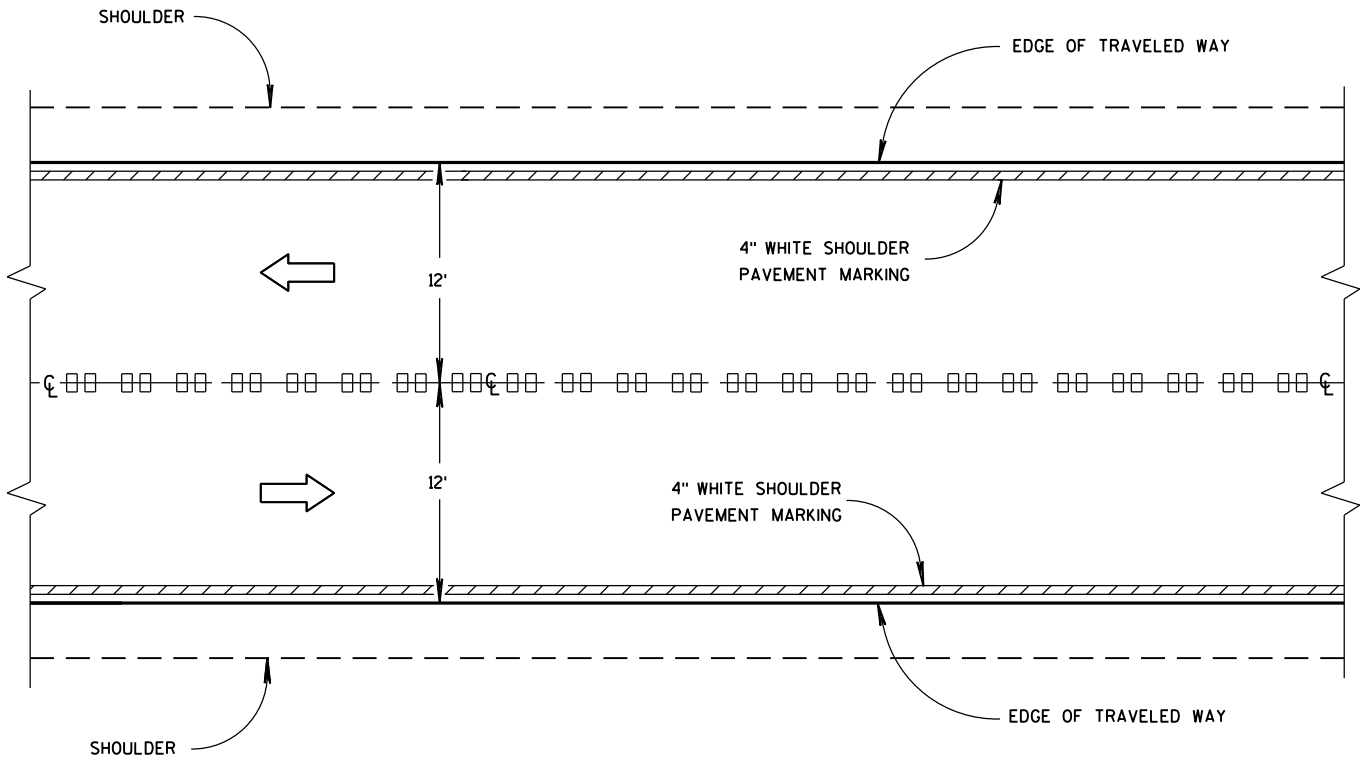
PLAN VIEW
CENTER LINE WITH GROOVES



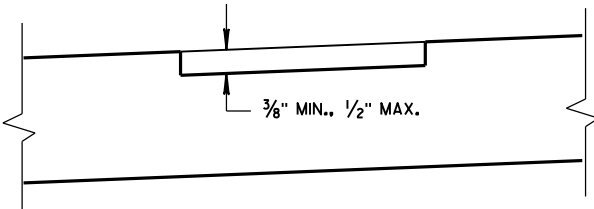
PLAN VIEW
(SINGLE GROOVE)



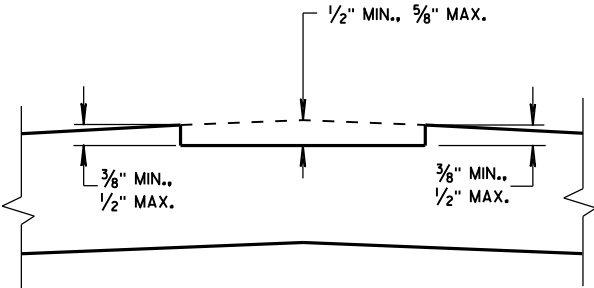
ISOMETRIC



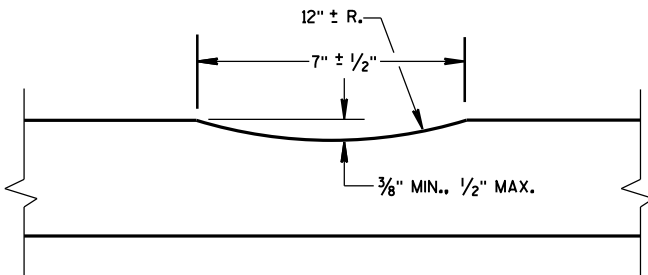
CENTER LINE GROOVES ON TWO-WAY ROADWAYS



SECTION B-B
SUPERELEVATED ROADWAY



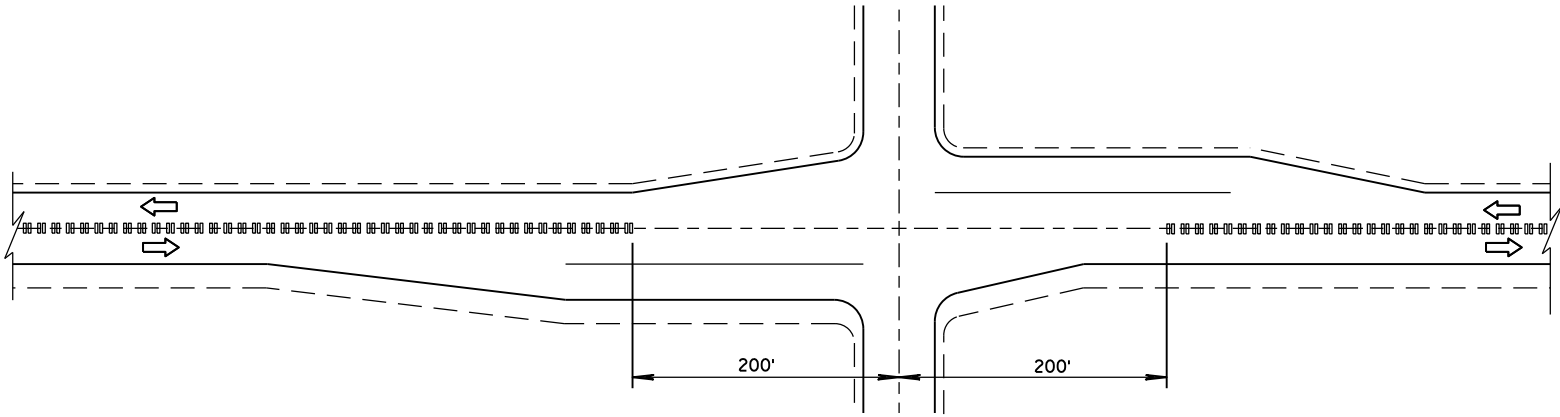
SECTION B-B
CROWNED ROADWAY



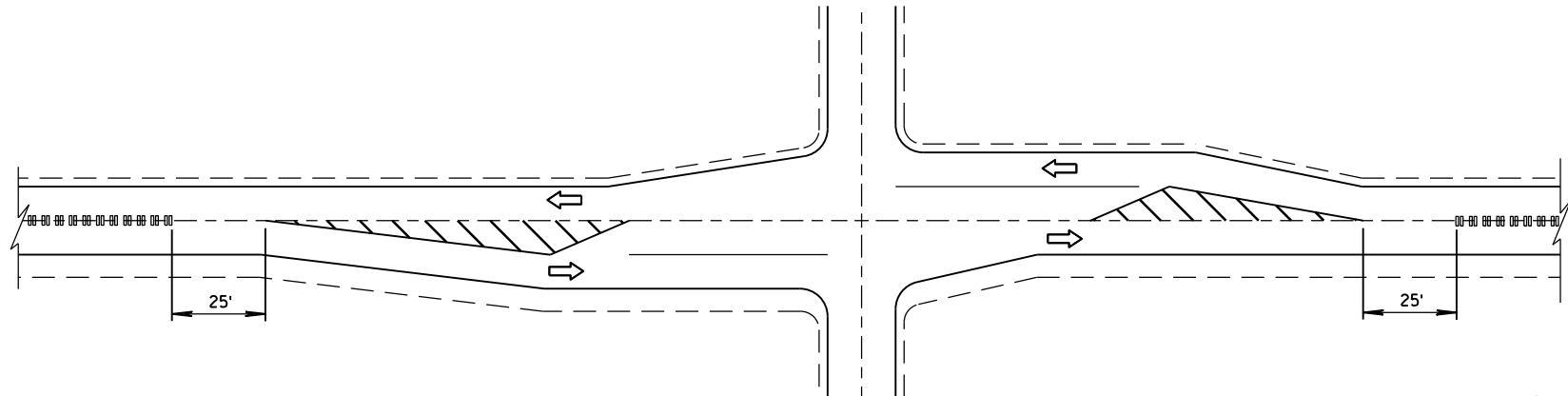
SECTION A-A

2-LANE RURAL
CENTER LINE RUMBLE STRIP,
MILLING

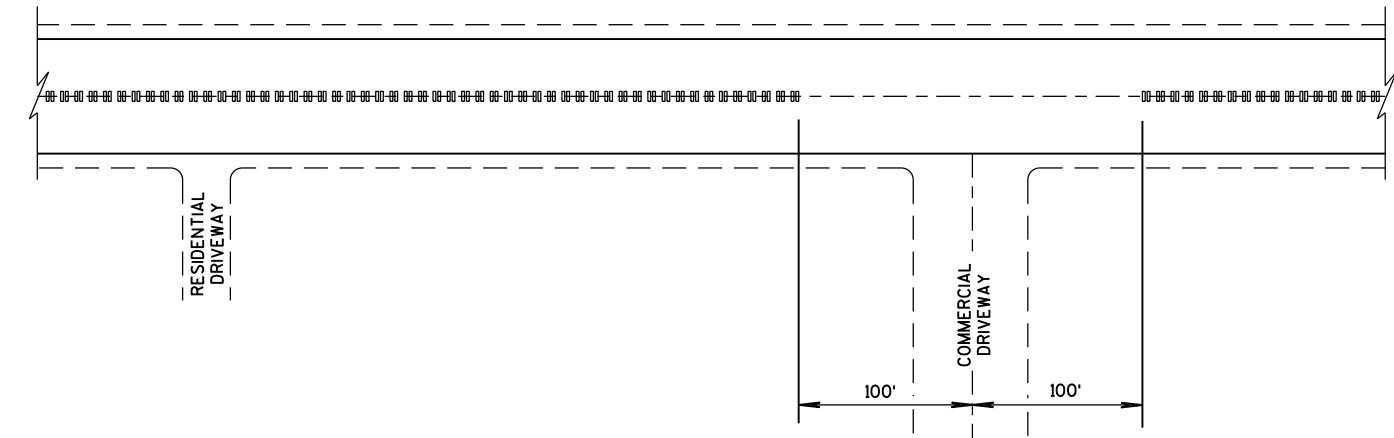
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CENTER LINE GROOVES AT INTERSECTIONS

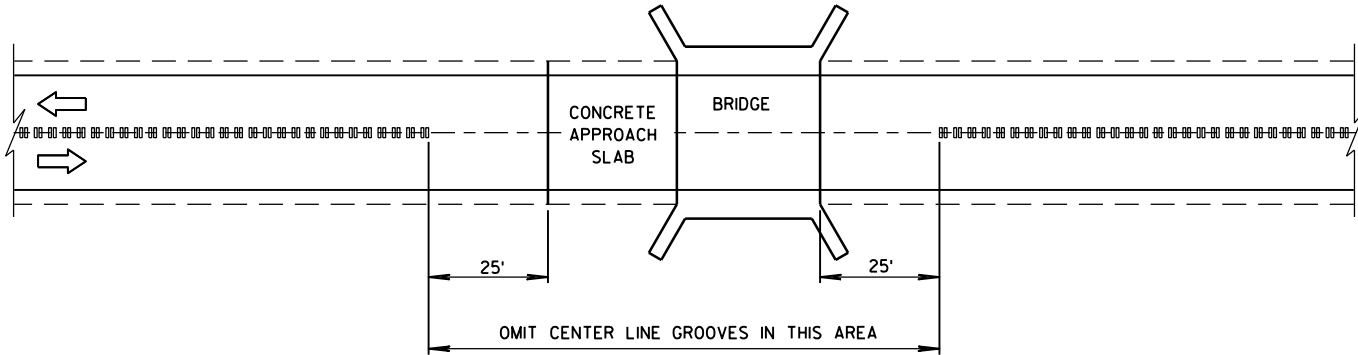


CENTER LINE GROOVES AT INTERSECTIONS
(WITH LEFT TURN LANES)

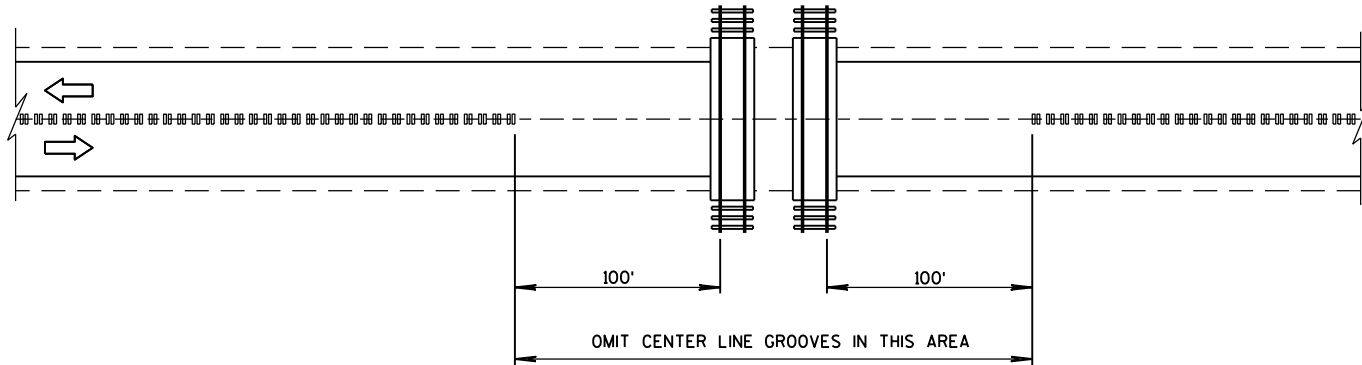


CENTER LINE GROOVES AT DRIVEWAYS^①

① CENTERLINE GROOVES MAY BE OMITTED IN AREAS WITH HIGH CONCENTRATIONS OF DRIVEWAYS, WHEN DIRECTED BY THE ENGINEER.

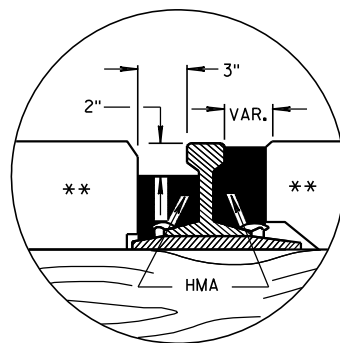
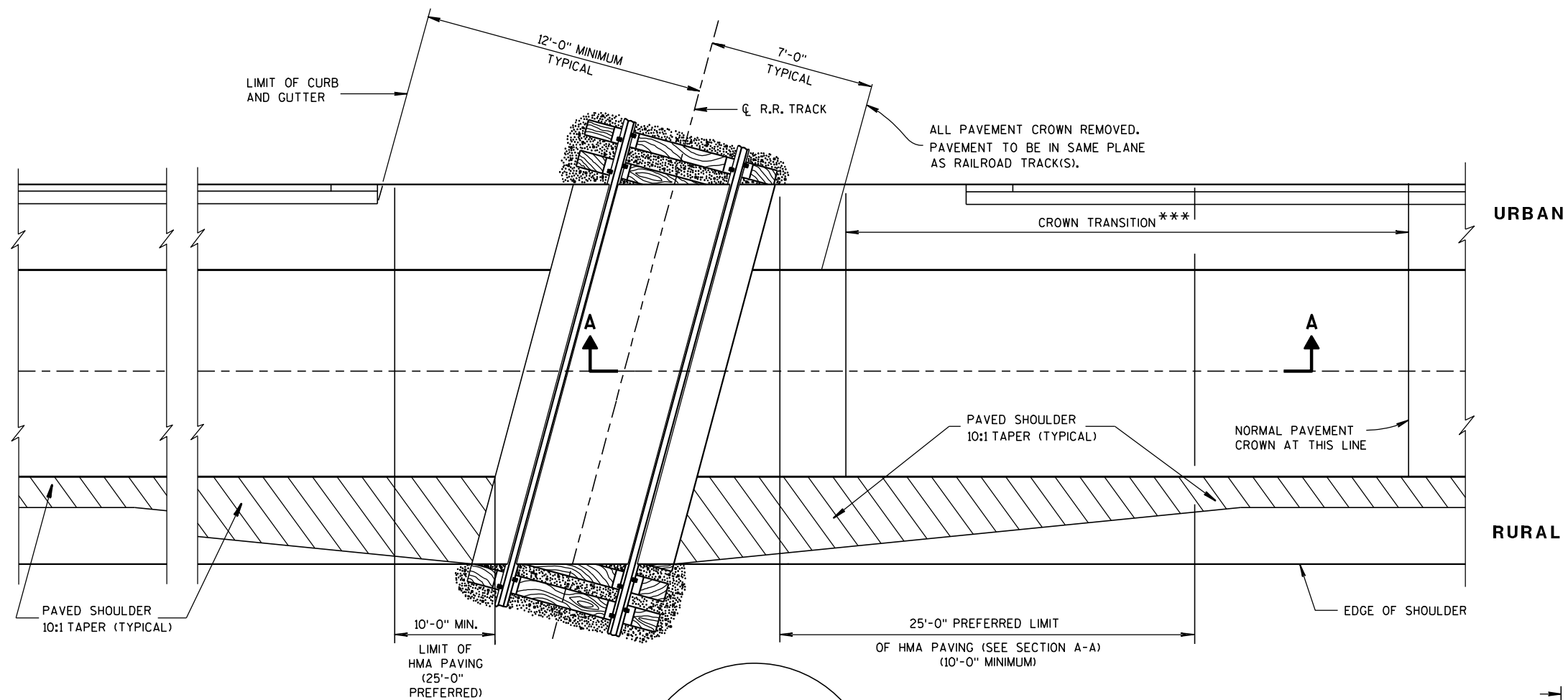


CENTER LINE GROOVES AT BRIDGES

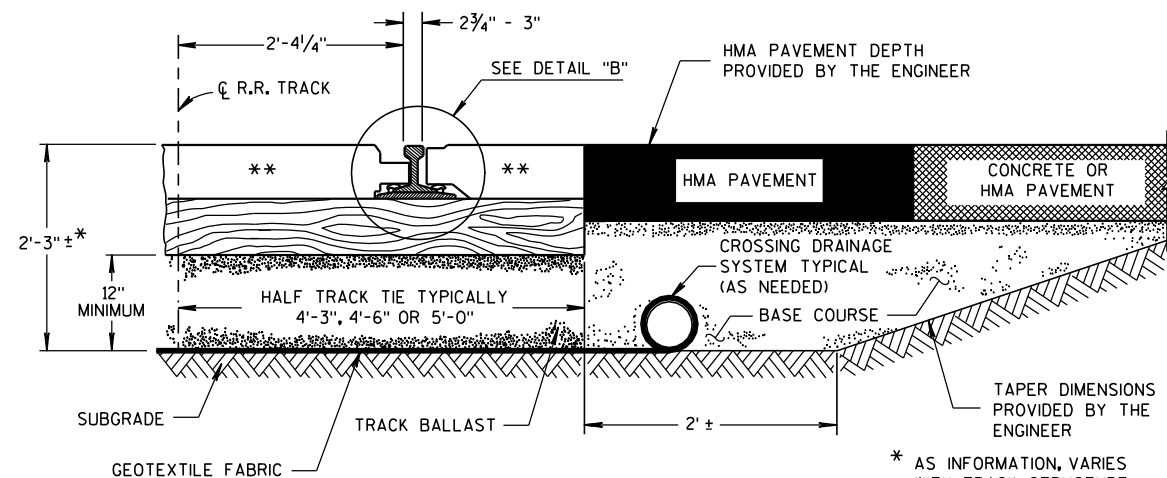


CENTER LINE GROOVES AT RAILROADS

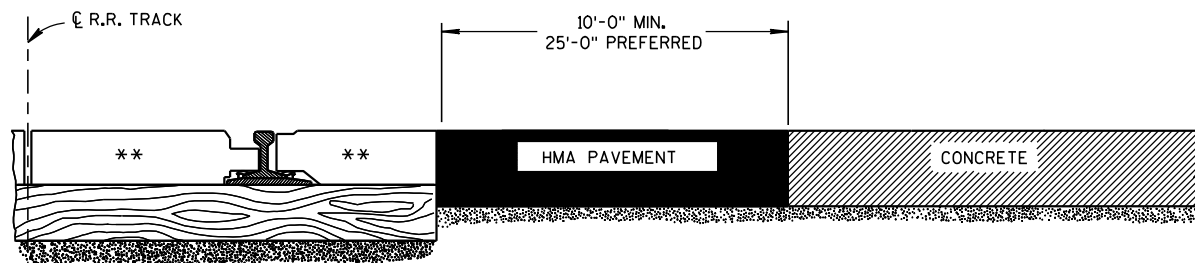
2-LANE RURAL CENTER LINE RUMBLE STRIP, MILLING	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 5/15/2013 DATE	/S/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



DETAIL B
HMA FLANGEWAY
AND FIELD FILLERS



TYPICAL HALF SECTION



SECTION A-A
CONCRETE PAVEMENT APPROACH



SECTION A-A
HMA PAVEMENT APPROACH

EXAMPLES OF PAVEMENT APPROACHES

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TIMBER, CONCRETE OR RUBBER CROSSING SURFACE MATERIAL, RAILS, TIES, BALLAST, GEOTEXTILE FABRIC AND CROSSING DRAINAGE SYSTEM BY OTHERS UNLESS OTHERWISE PROVIDED.

HMA PAVEMENT APPROACHES AND HMA PAVEMENT CROSSING SURFACES TO BE PLACED BY CONTRACTOR UNLESS OTHERWISE PROVIDED.

HMA FLANGEWAY AND FIELD FILLERS TO BE PLACED AND THOROUGHLY HAND COMPACTED BY THE CONTRACTOR WHEN NOT PROVIDED BY OTHERS. SEE DETAIL B. HMA FILLERS NOT REQUIRED WHEN RUBBER FILLERS ARE PROVIDED.

HMA PAVEMENT SHALL BE ROLLED PARALLEL TO THE TRACK.

** CROSSING SURFACE MAY BE TIMBER, RUBBER, CONCRETE, HMA PAVEMENT OR A COMBINATION OF SUCH MATERIALS.

*** CROWN TRANSITION LENGTH SHOWN ELSEWHERE IN THE PLAN.

PAVEMENT DETAILS FOR RAILROAD APPROACH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

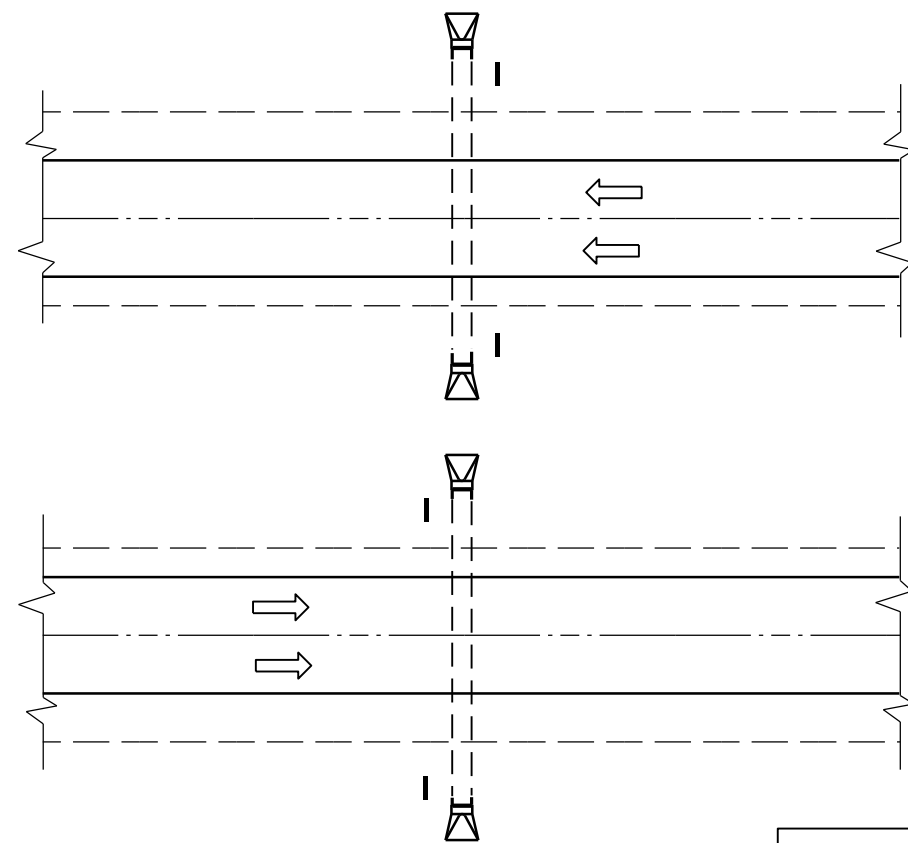
APPROVED

8-28-09

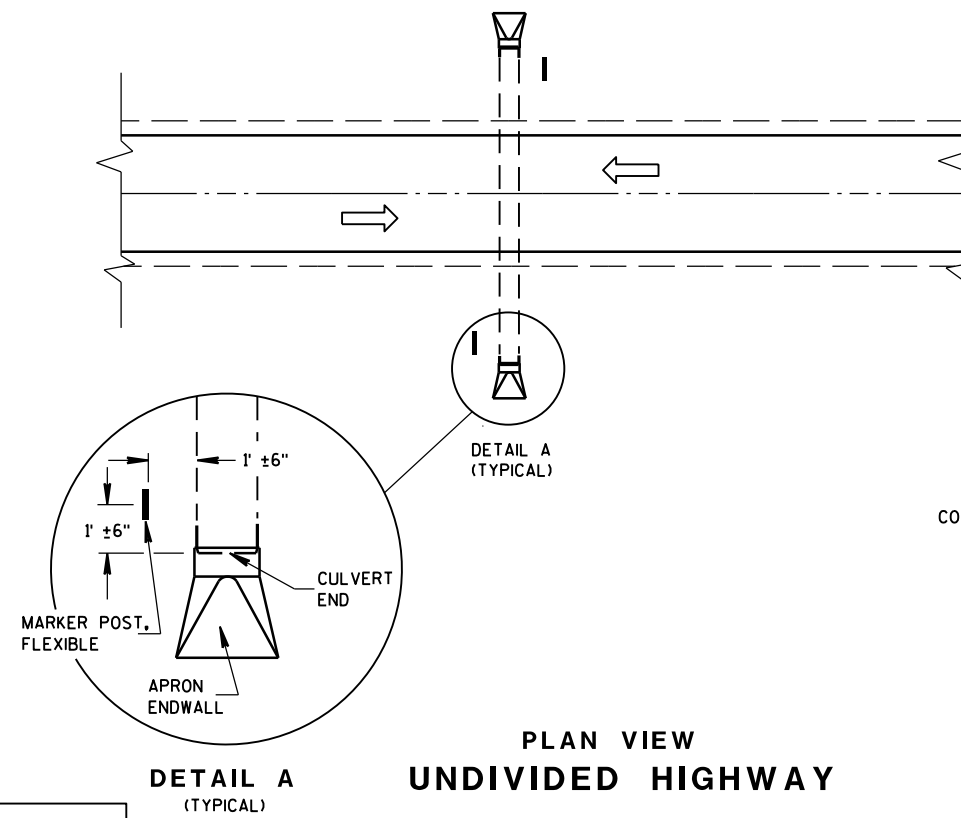
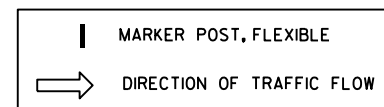
DATE

FHWA

/S/ Ronald E. Adams
CHIEF, RAILROADS & HARBORS SECTION



PLAN VIEW
DIVIDED HIGHWAY

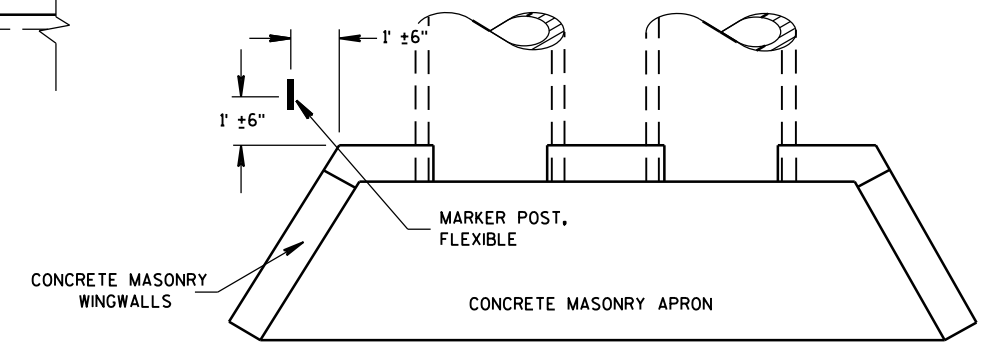


PLAN VIEW
UNDIVIDED HIGHWAY

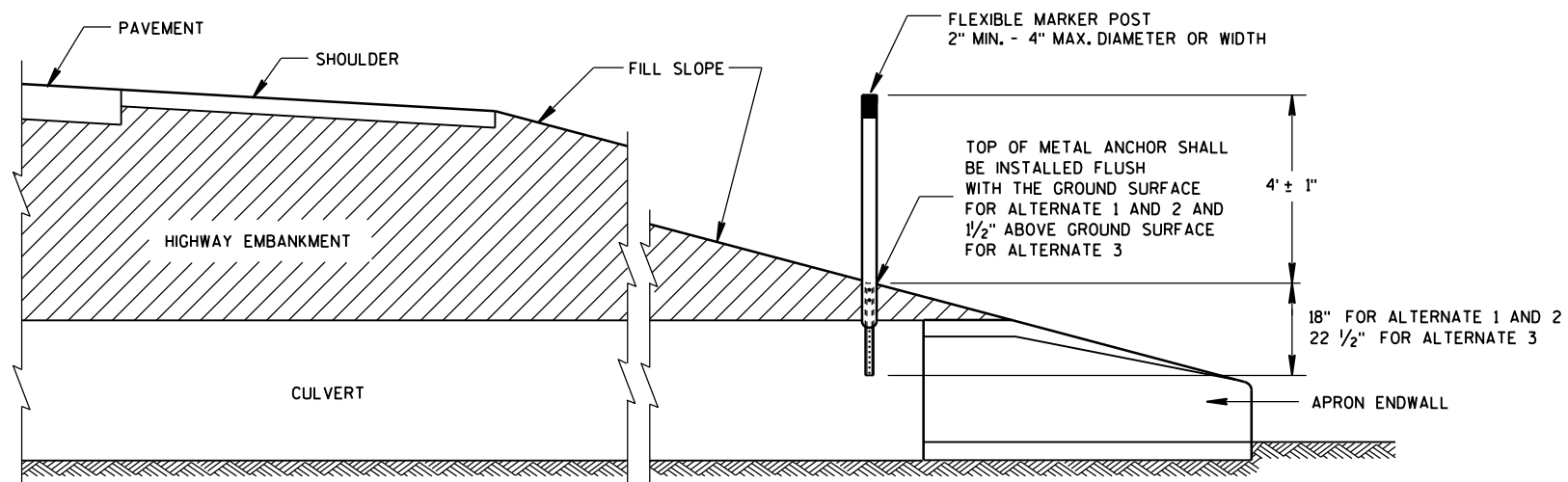
FLEXIBLE MARKER POST LOCATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



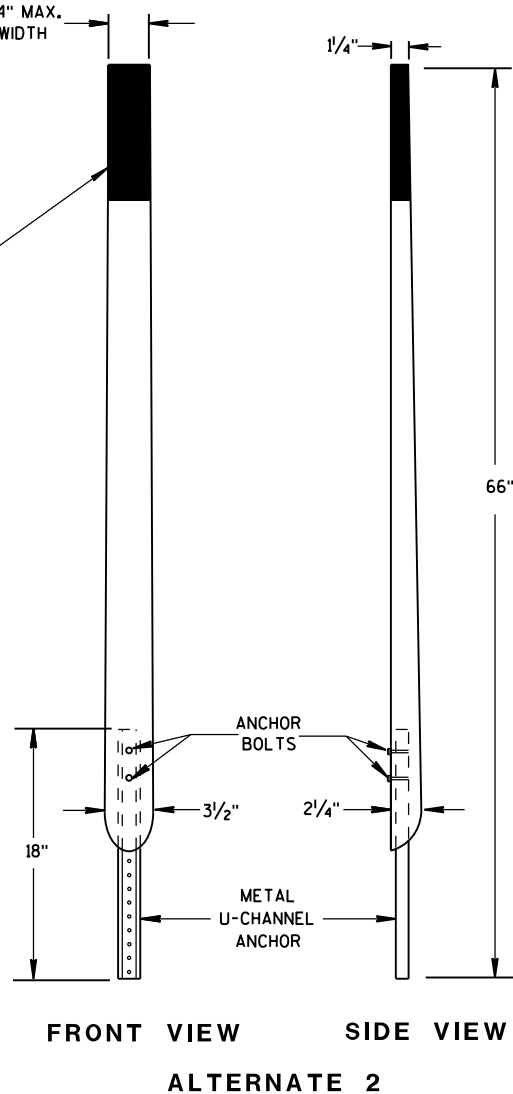
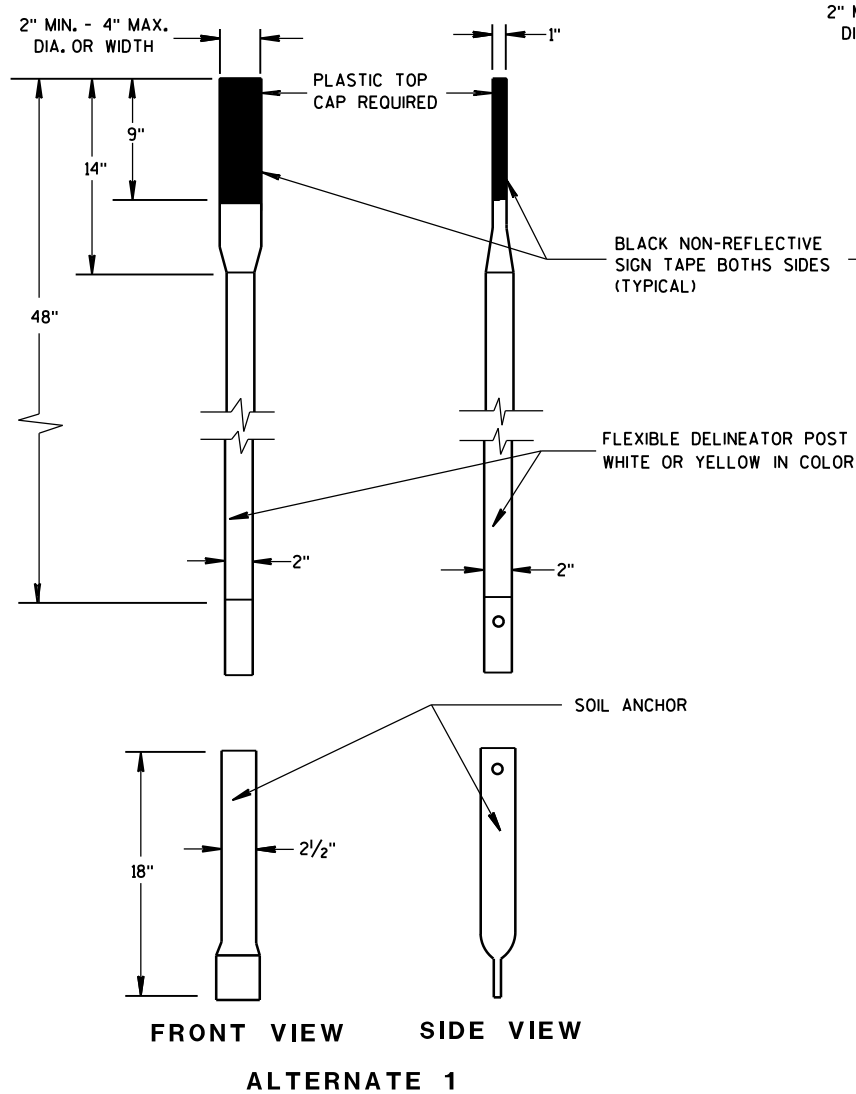
PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH



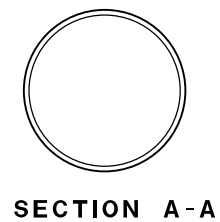
CROSS SECTION
FLEXIBLE MARKER POST

FLEXIBLE MARKER POST
FOR CULVERT END

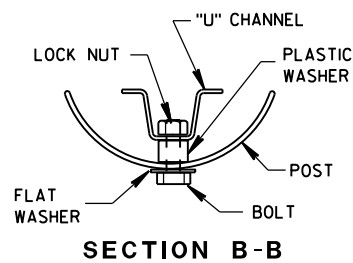
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



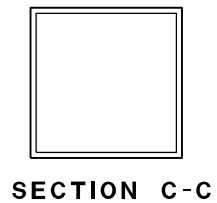
FLEXIBLE MARKER POSTS



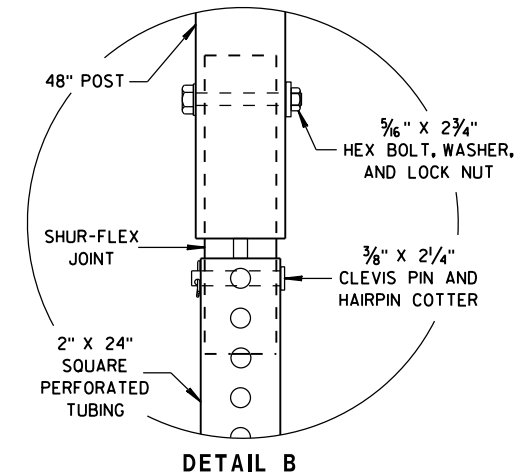
SECTION A-A



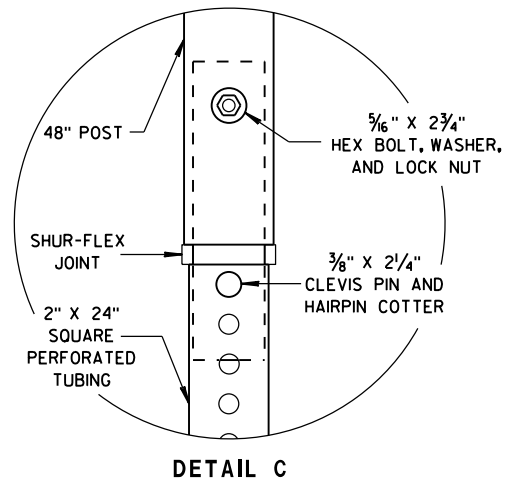
SECTION B-B



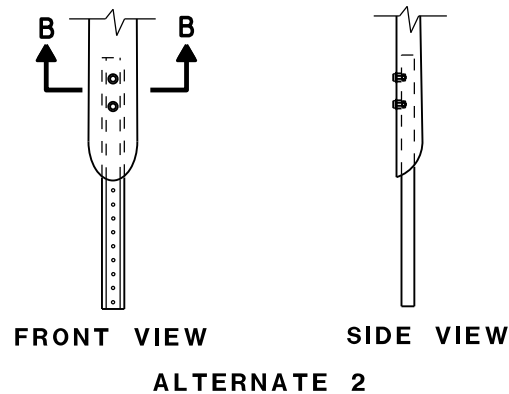
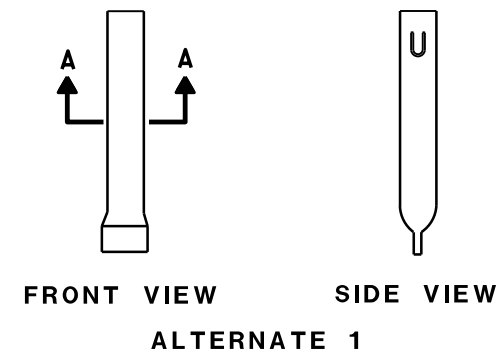
SECTION C-C



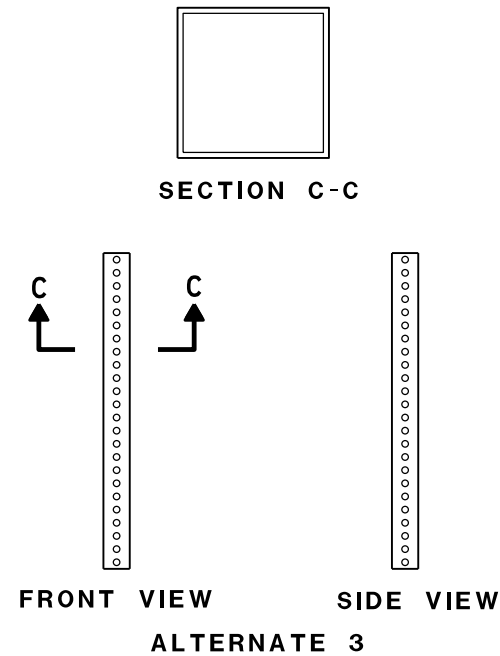
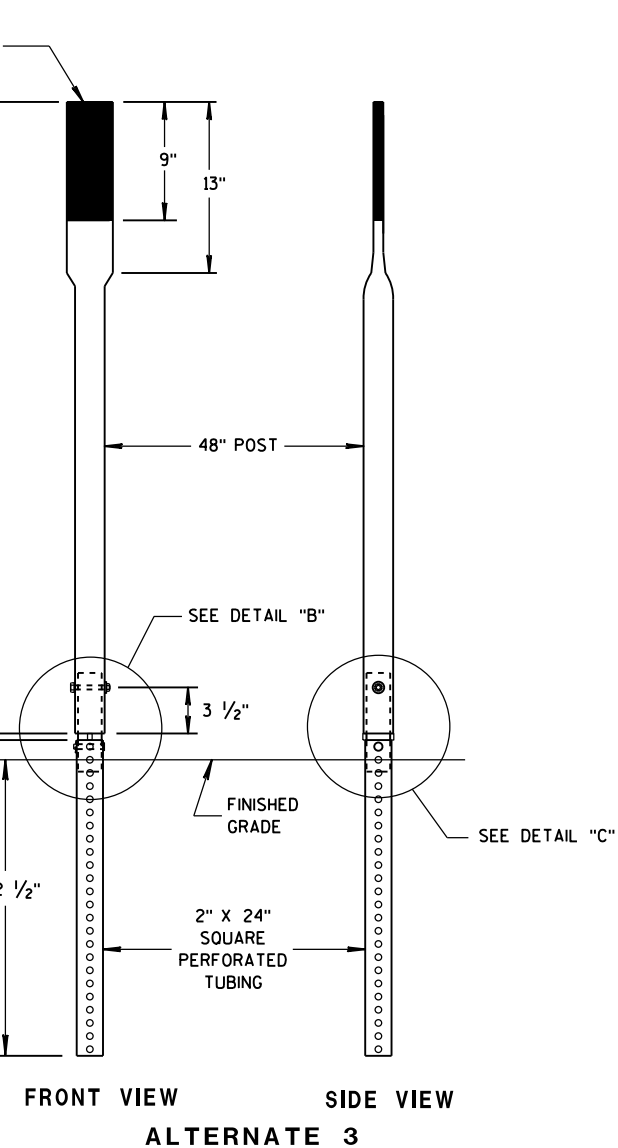
DETAIL B



DETAIL C



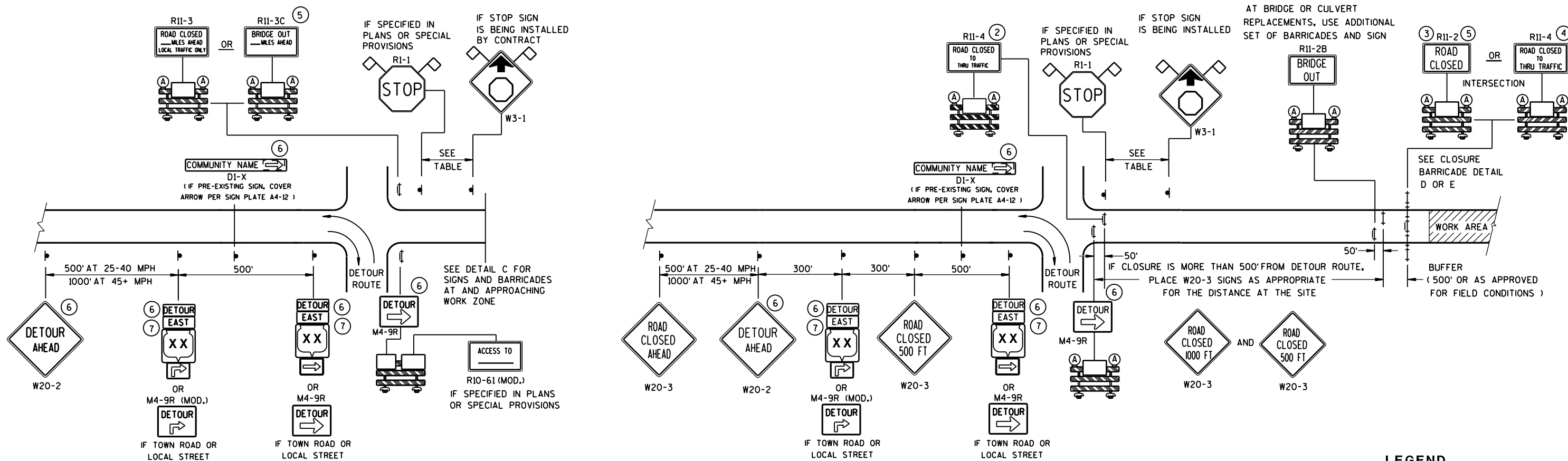
FLEXIBLE MARKER POST ANCHORS



FRONT VIEW SIDE VIEW

ALTERNATE 3

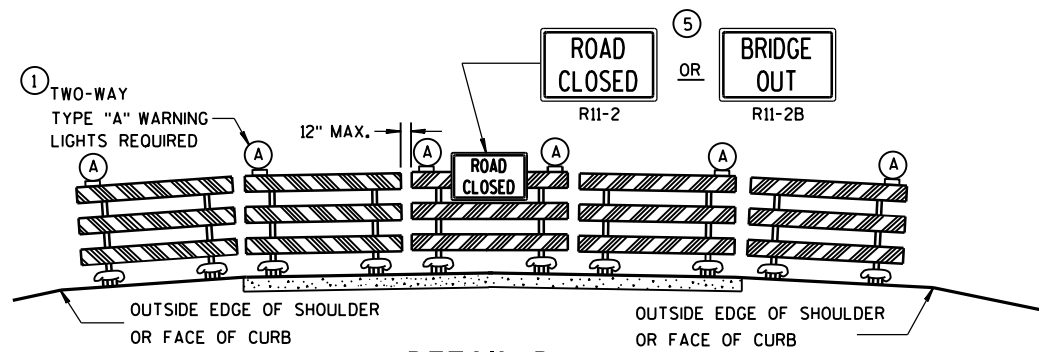
FLEXIBLE MARKER POST FOR CULVERT END	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 10/1/2012 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



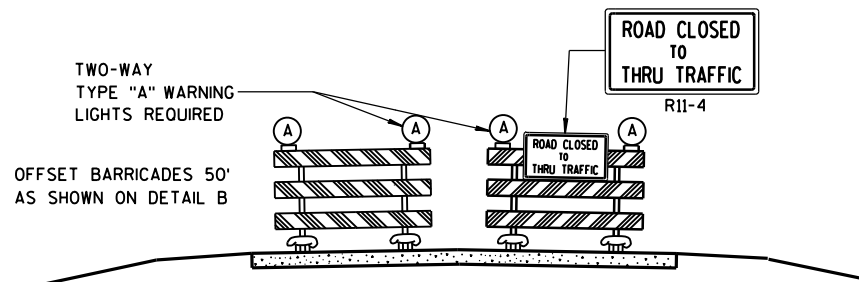
DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
8/2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

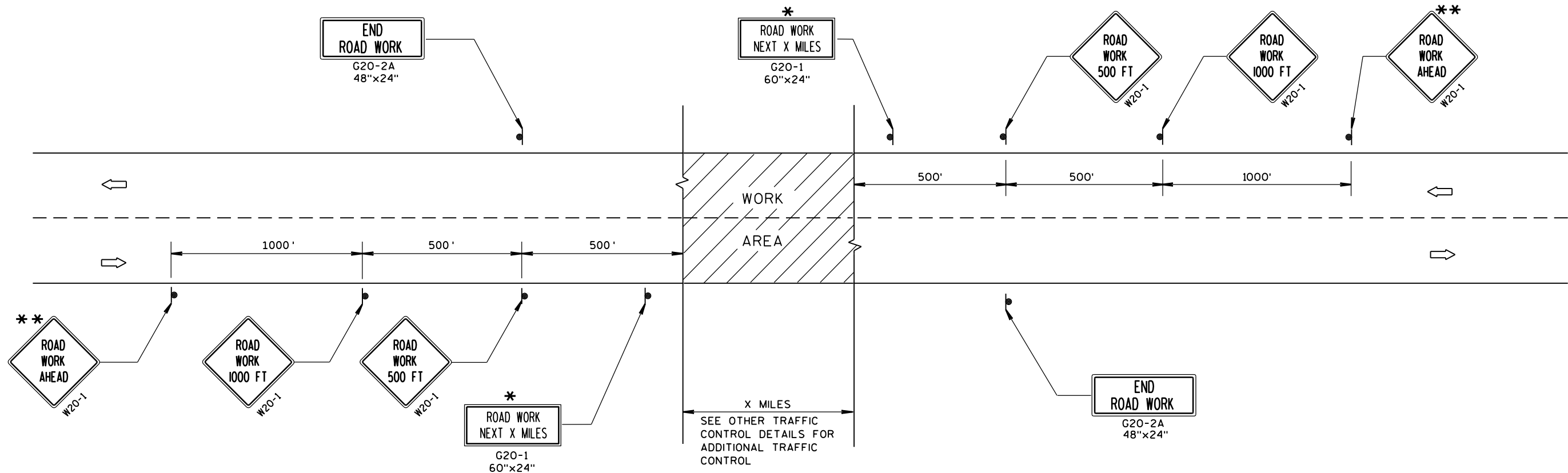
- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

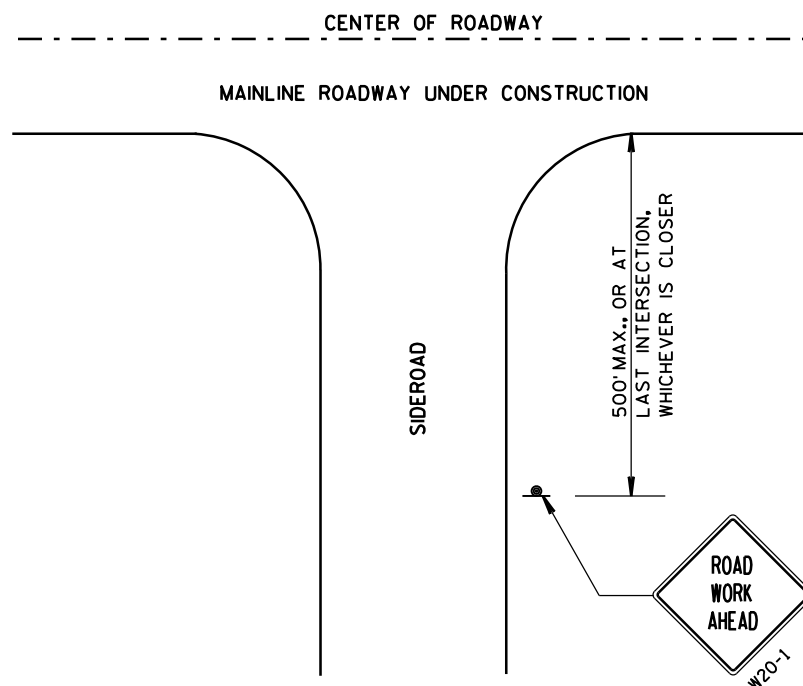
ALL SIGNS ARE 48" x 48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

* OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

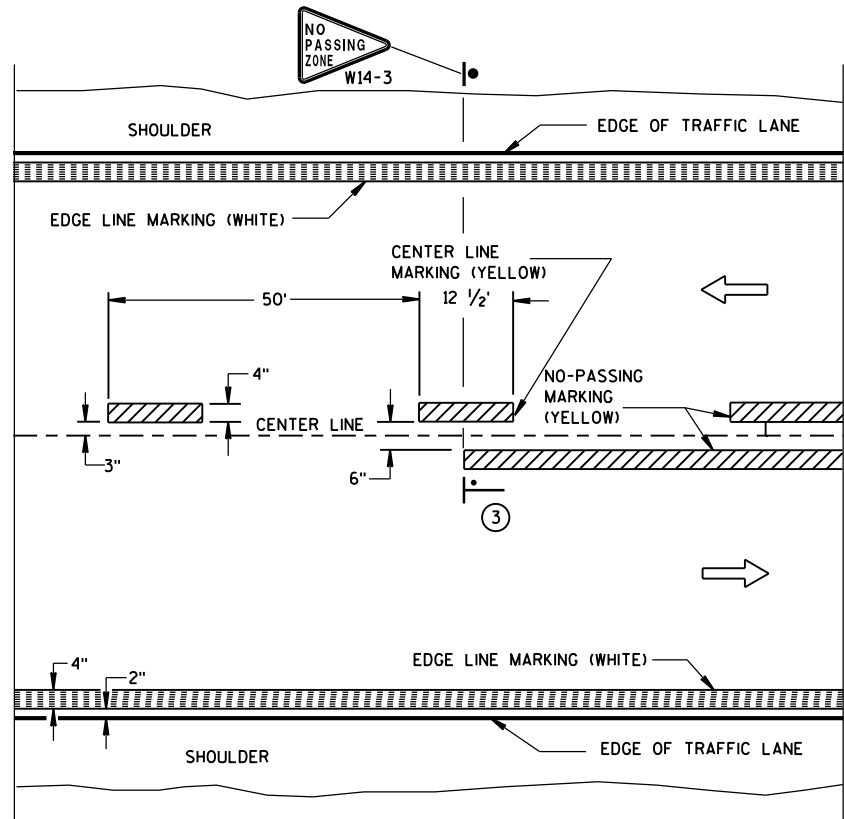
** PLACE ADDITIONAL W20-1 "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.



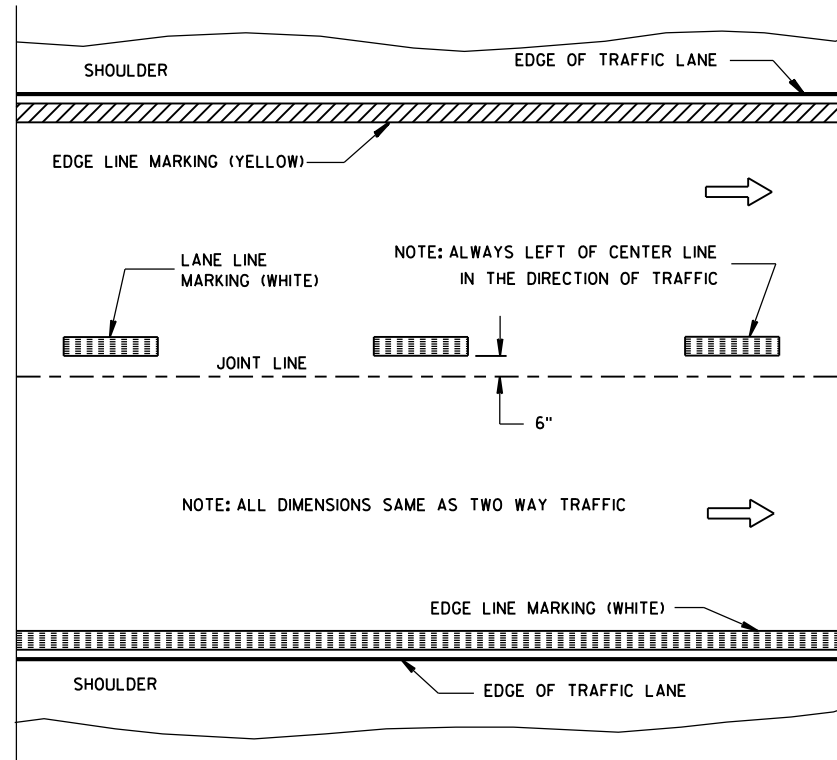
LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M.P.H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 8/2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

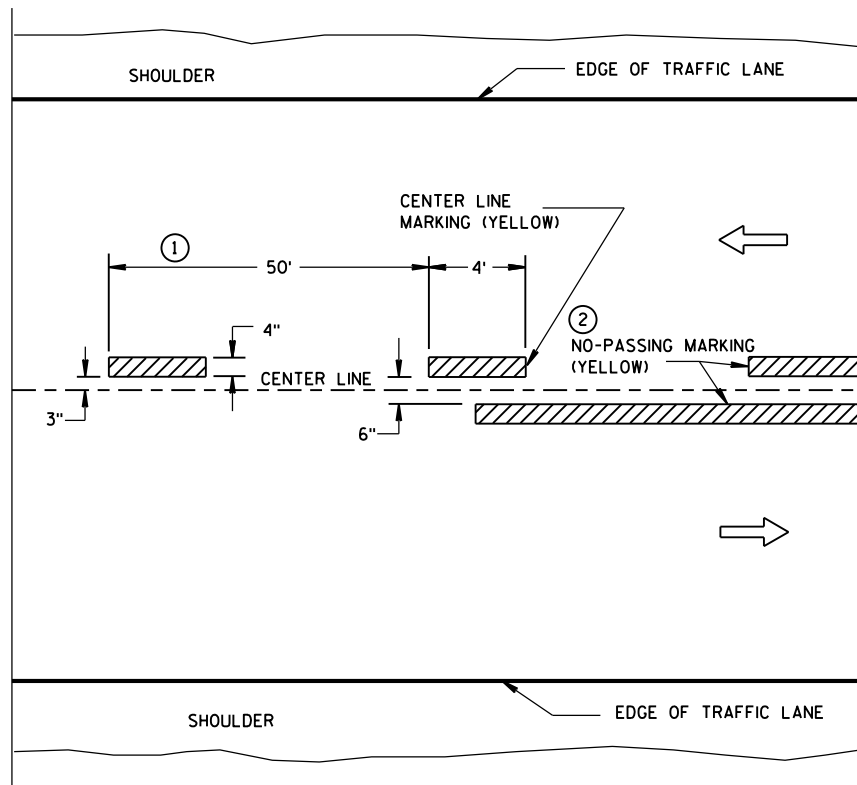


TWO WAY TRAFFIC

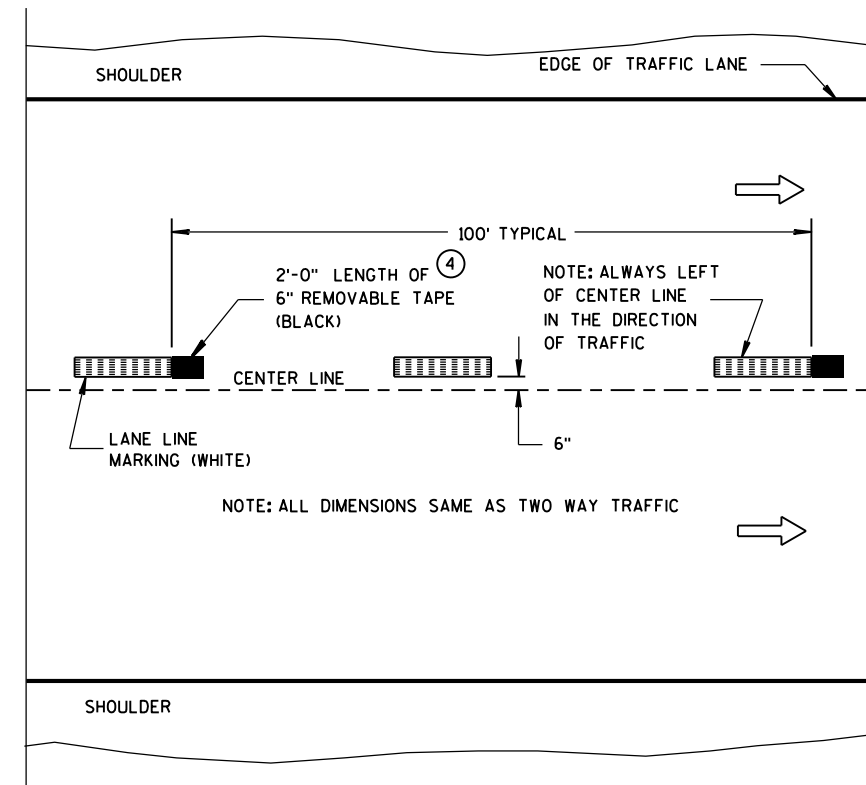


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

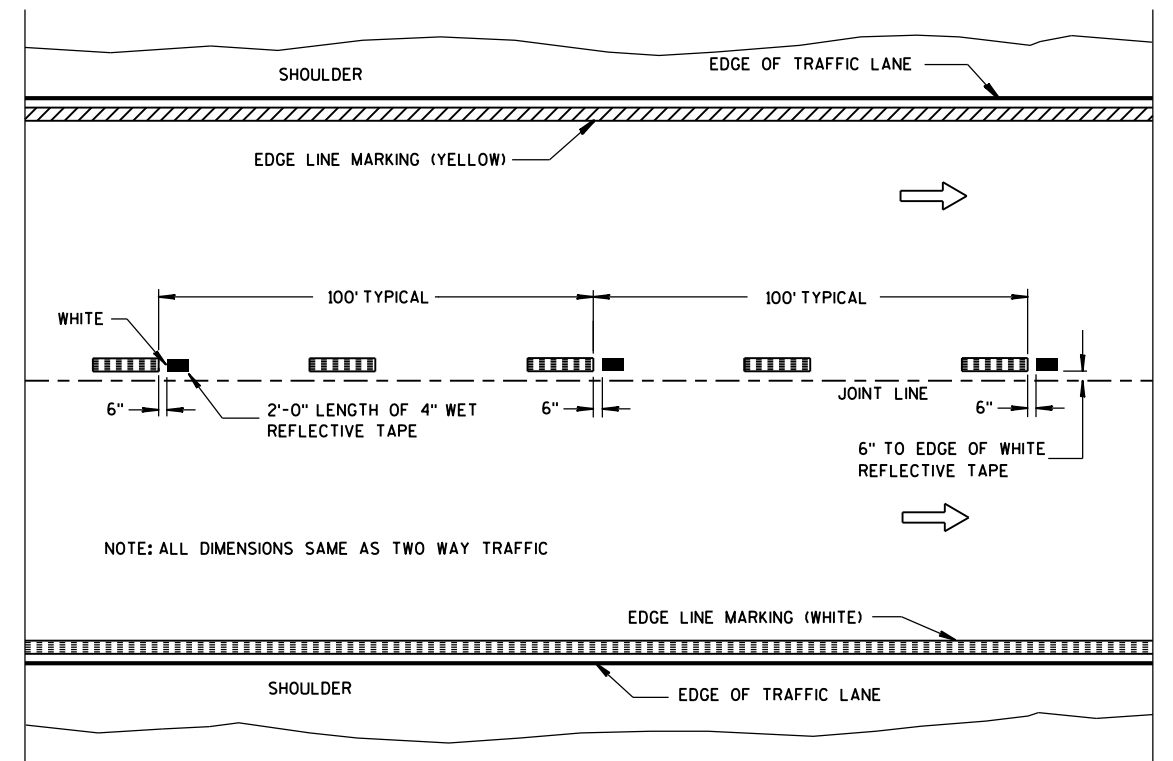
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- 1 HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- 2 NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- 3 NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- 4 CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

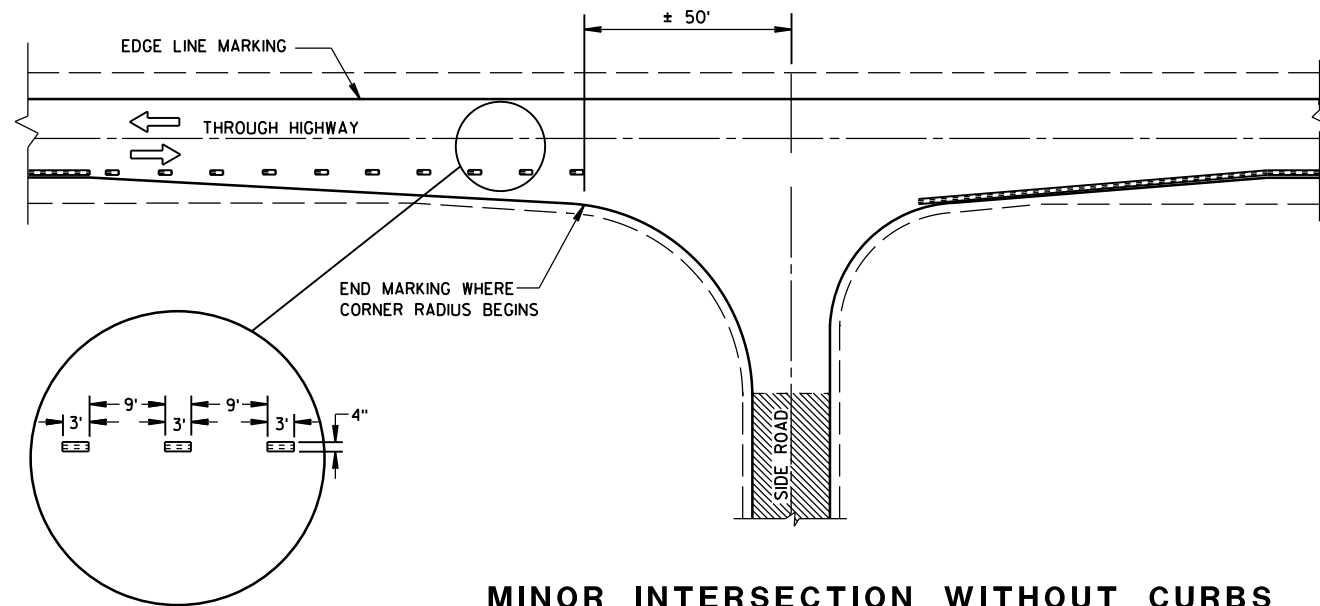
LEGEND

- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

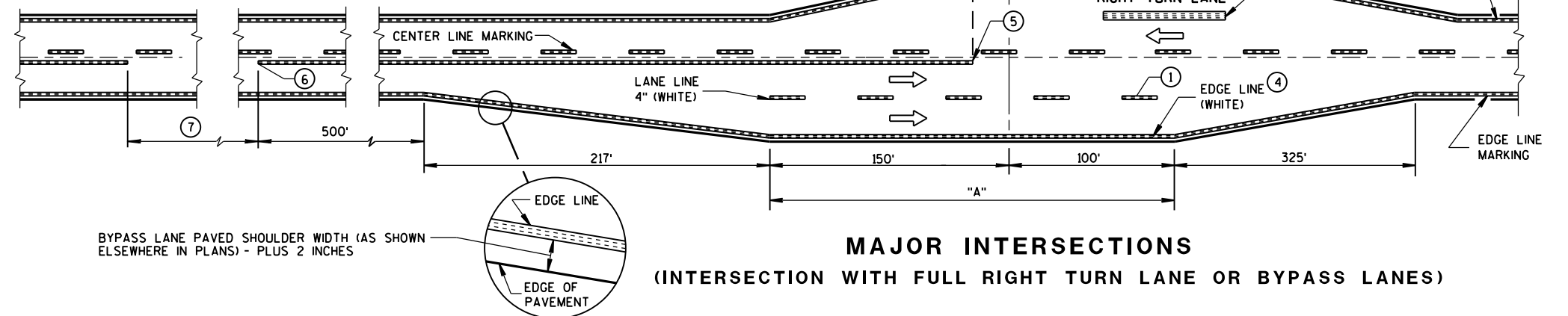
APPROVED
5-13-2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER
FHWA



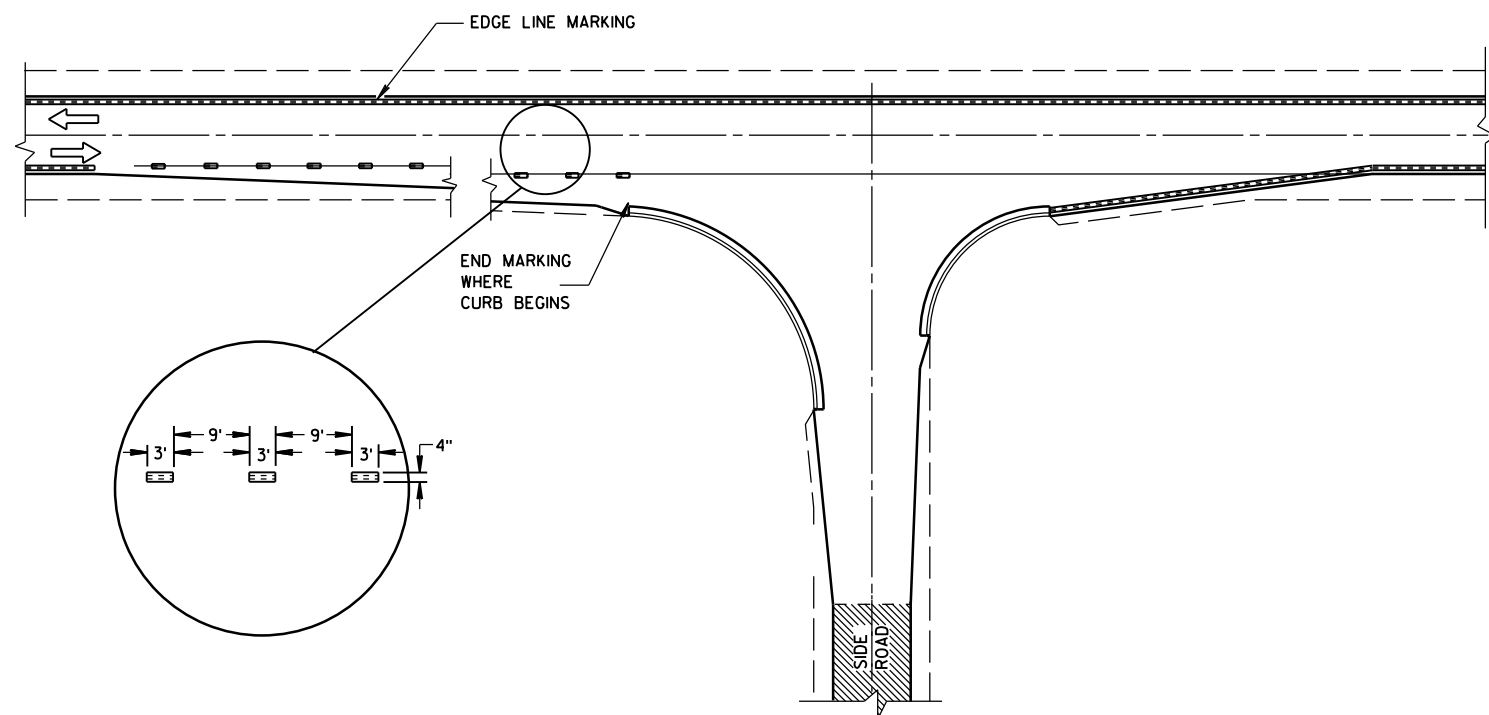
MINOR INTERSECTION WITHOUT CURBS

⑦

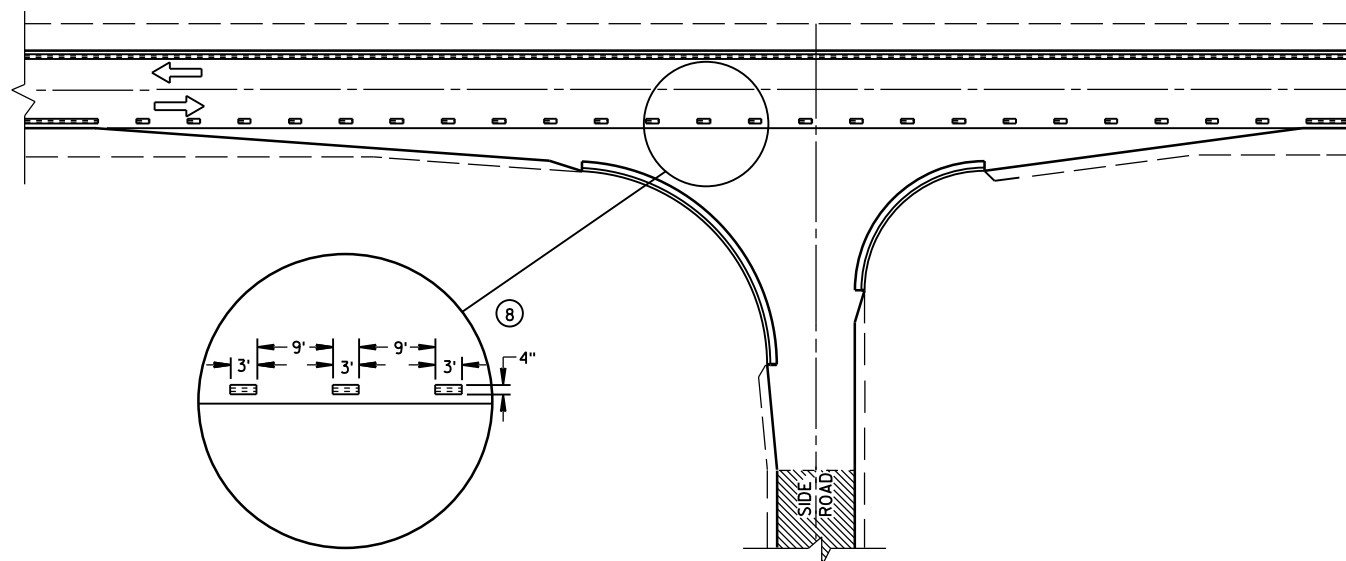
POSTED SPEED (MPH)	MINIMUM DISTANCE BETWEEN ZONES (FEET)
25 - 30	528
35 - 40	528
45 - 50	686
55	792



MAJOR INTERSECTIONS
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANES)



MINOR INTERSECTION WITH CURBS
(TYPICAL MARKING)



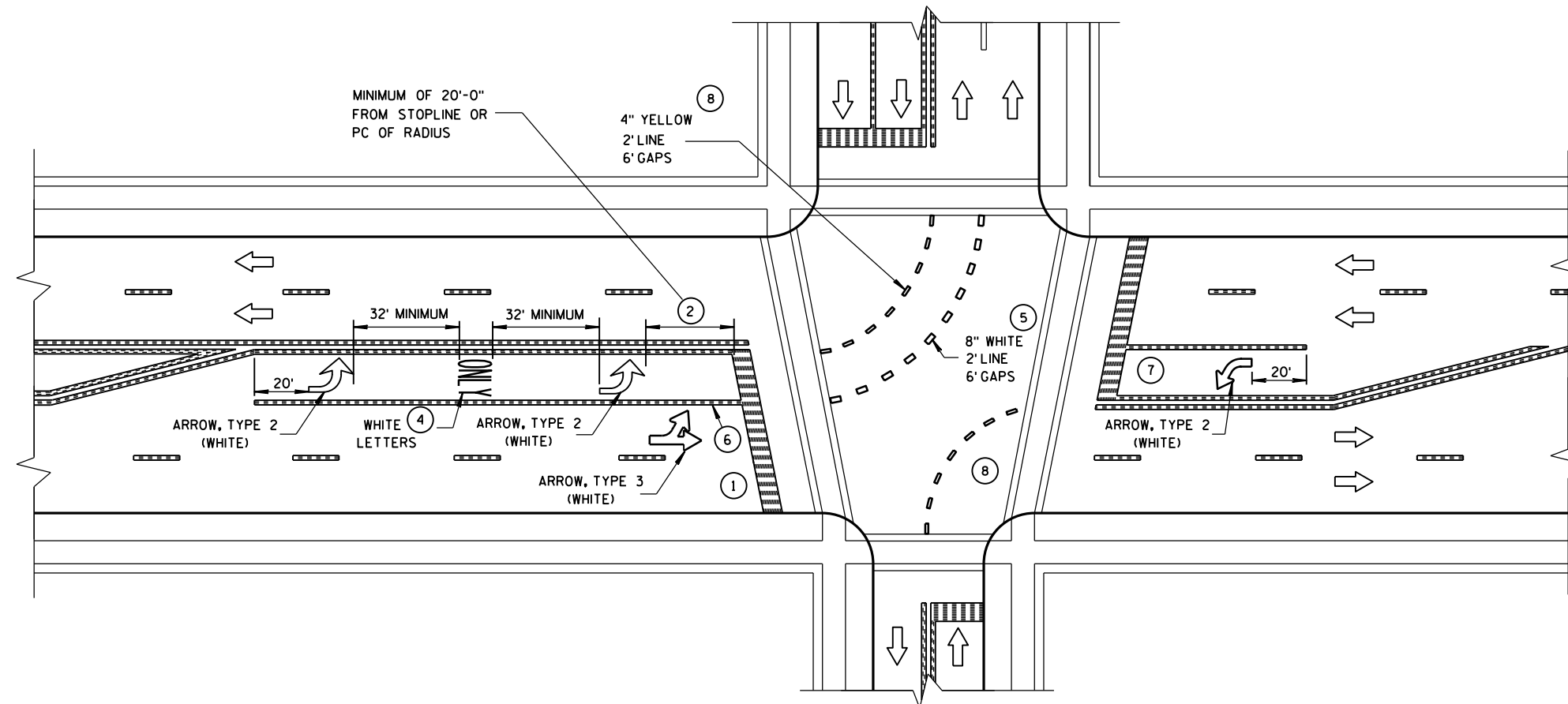
MINOR INTERSECTION WITH CURBS
⑧ (FOR SPECIAL CONDITIONS AS SPECIFIED)

GENERAL NOTES

- EDGE LINES SHALL BE OMITTED THROUGH INTERSECTIONS. EDGE LINES SHALL BE CONTINUED THROUGH DRIVEWAYS.
- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
 - ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
 - ③ ALTERNATIVE MARKING SHALL BE PROVIDED WHEN SPECIFIED IN THE CONTRACT. TYPICAL SITUATIONS WHERE THIS MARKING MAY BE REQUIRED ARE WHERE THE INTERSECTION IS ON A SHARP HORIZONTAL CURVE OR CREST VERTICAL CURVE IN AN UNLIGHTED AREA SUCH THAT THE EDGE LINE MAY BE MISLEADING TO THE MOTORIST OR DISAPPEAR FROM SIGHT.
 - ④ THE EDGE LINE IN THE TAPER AREAS OF THE BYPASS LANE AND THE BYPASS LANE SHALL BE LOCATED 1-FOOT FROM EDGE OF PAVEMENT TO THE OUTSIDE EDGE OF EDGE LINE.
 - ⑤ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT/SURFACE EDGE EXTENSION.
 - ⑥ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
 - ⑦ IF THE DISTANCE BETWEEN 2 SUCCESSIVE NO-PASSING ZONES IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES, CONNECT THE 2 ZONES.
 - ⑧ 3' LINE 9' GAP, EXCEPT RETRACE THE EXISTING LINE - GAP PATTERN WHERE EXISTING MARKINGS ARE IN PLACE.
- ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

PAVEMENT MARKING
(INTERSECTIONS)

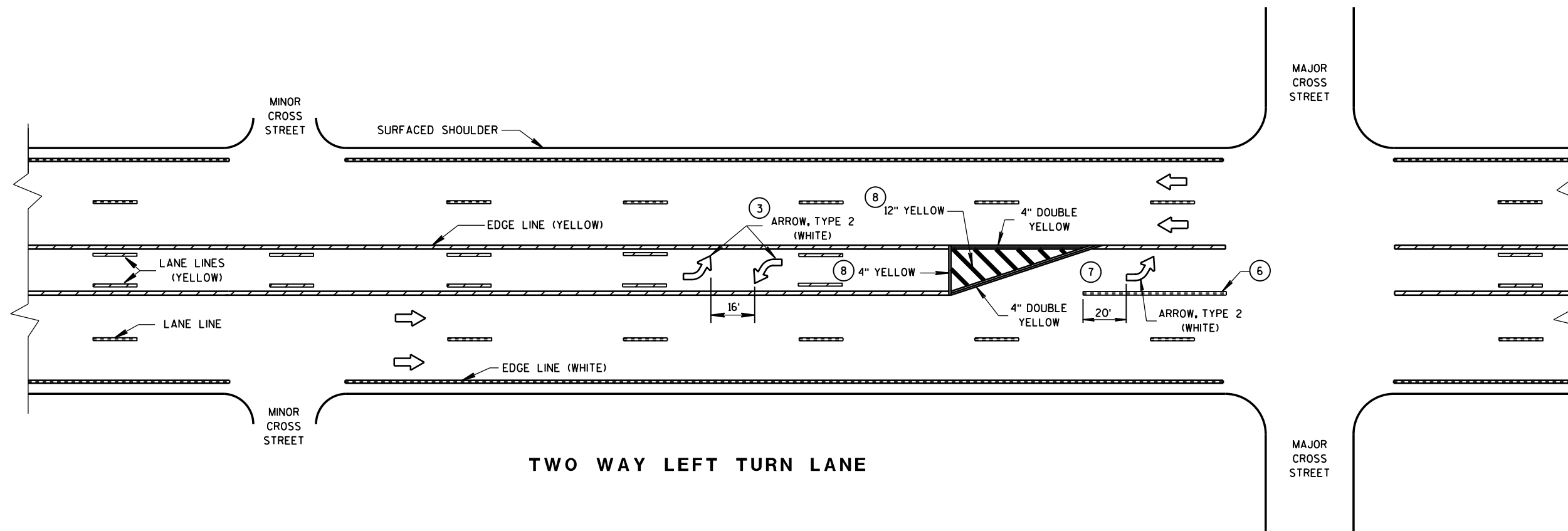
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



GENERAL NOTES

- ① STOP BAR IS REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.
- ② DISTANCE MAY BE ADJUSTED TO ACCOMMODATE SHORT LEFT TURN LANES, AS APPROVED BY THE ENGINEER.
- ③ A SET OF ARROWS IS REQUIRED EVERY 400 FEET OR NEAR INTERSECTIONS OR DRIVEWAYS WITH TURNING TRAFFIC.
- ④ ADD EXTRA SETS OF ONE ARROW AND ONE ONLY PER 160 FEET OR WHEN ON A CURVE.
- ⑤ 8" WHITE WITH 2' LINE 6' GAPS FOR DUAL TURN LANE.
- ⑥ 8" WHITE
- ⑦ ADD SECOND ARROW WHEN TURN BAY IS GREATER THAN OR EQUAL TO 108 FEET.
- ⑧ REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.





NOTE:
ARROW SYMBOL (➡)
SHOWS DIRECTION OF TRAVEL



PAVEMENT MARKING
(LEFT TURN LANE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

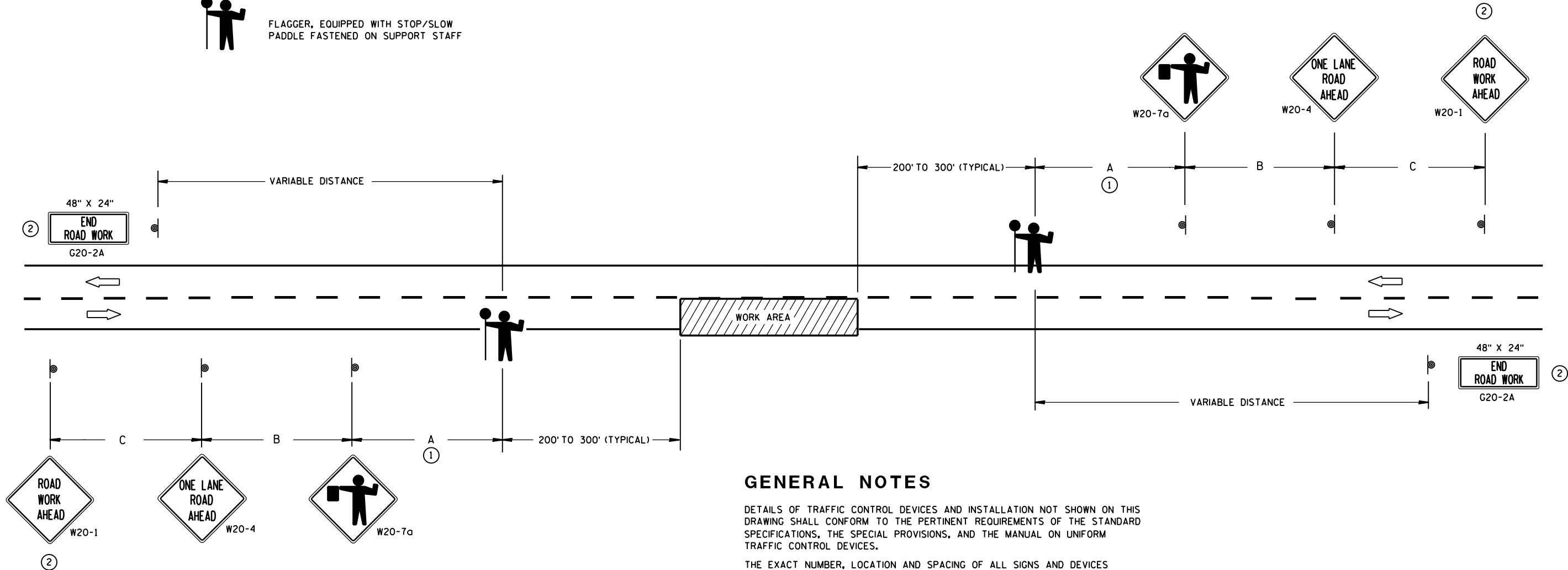
-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

SIGN SPACING TABLE

SPEED LIMIT	SIGN SPACING A,B,C
25-35 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



- ① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

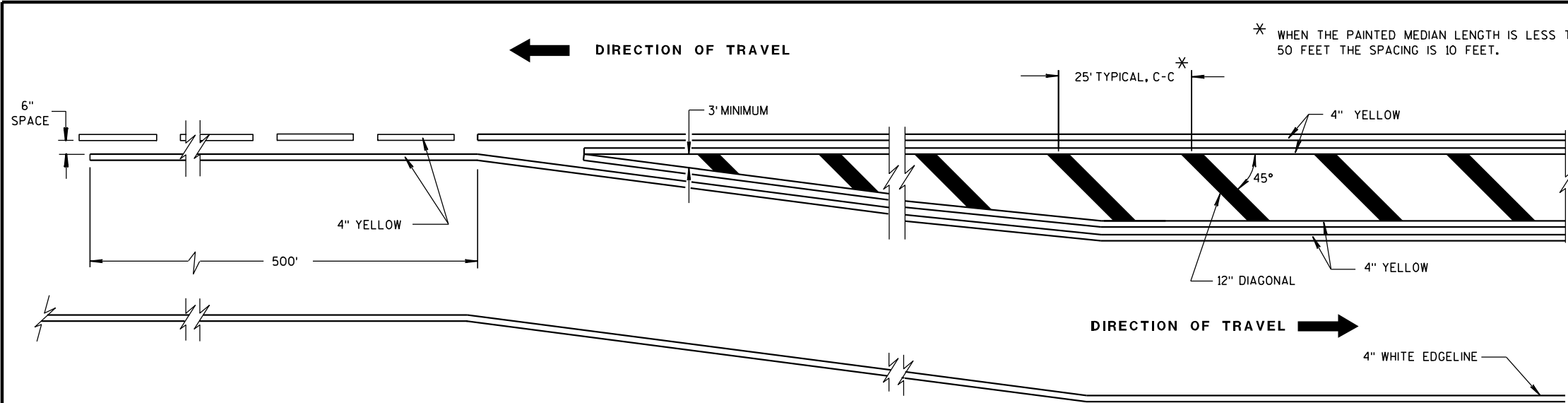
FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, COVER OR REMOVE ALL TEMPORARY TRAFFIC CONTROL SIGNS.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

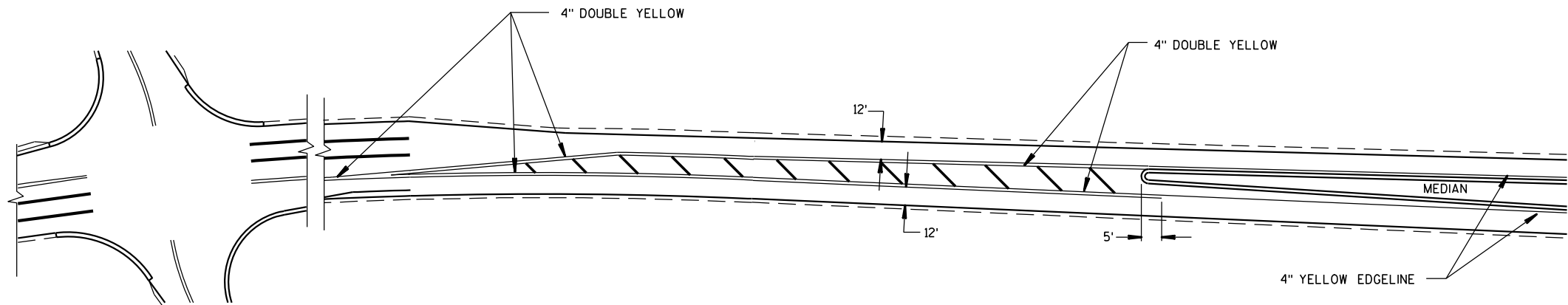
APPROVED
8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



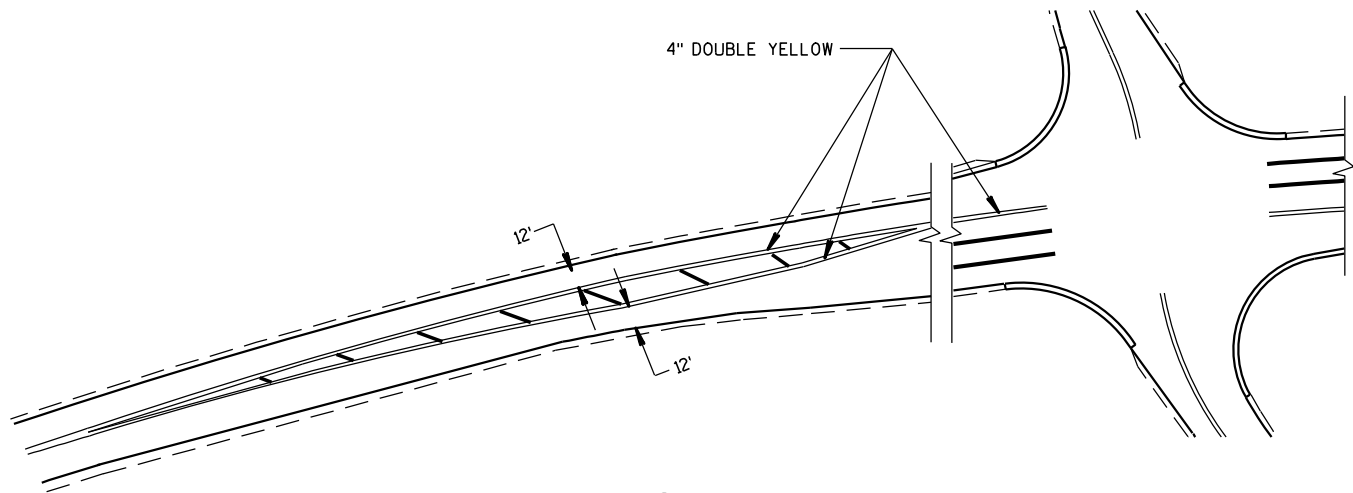
MEDIAN ISLAND DETAIL

GENERAL NOTE

DIAGONALS ARE OPTIONAL WHEN PAINTED ISLAND IS LESS THAN 6 FEET AT WIDEST POINT.

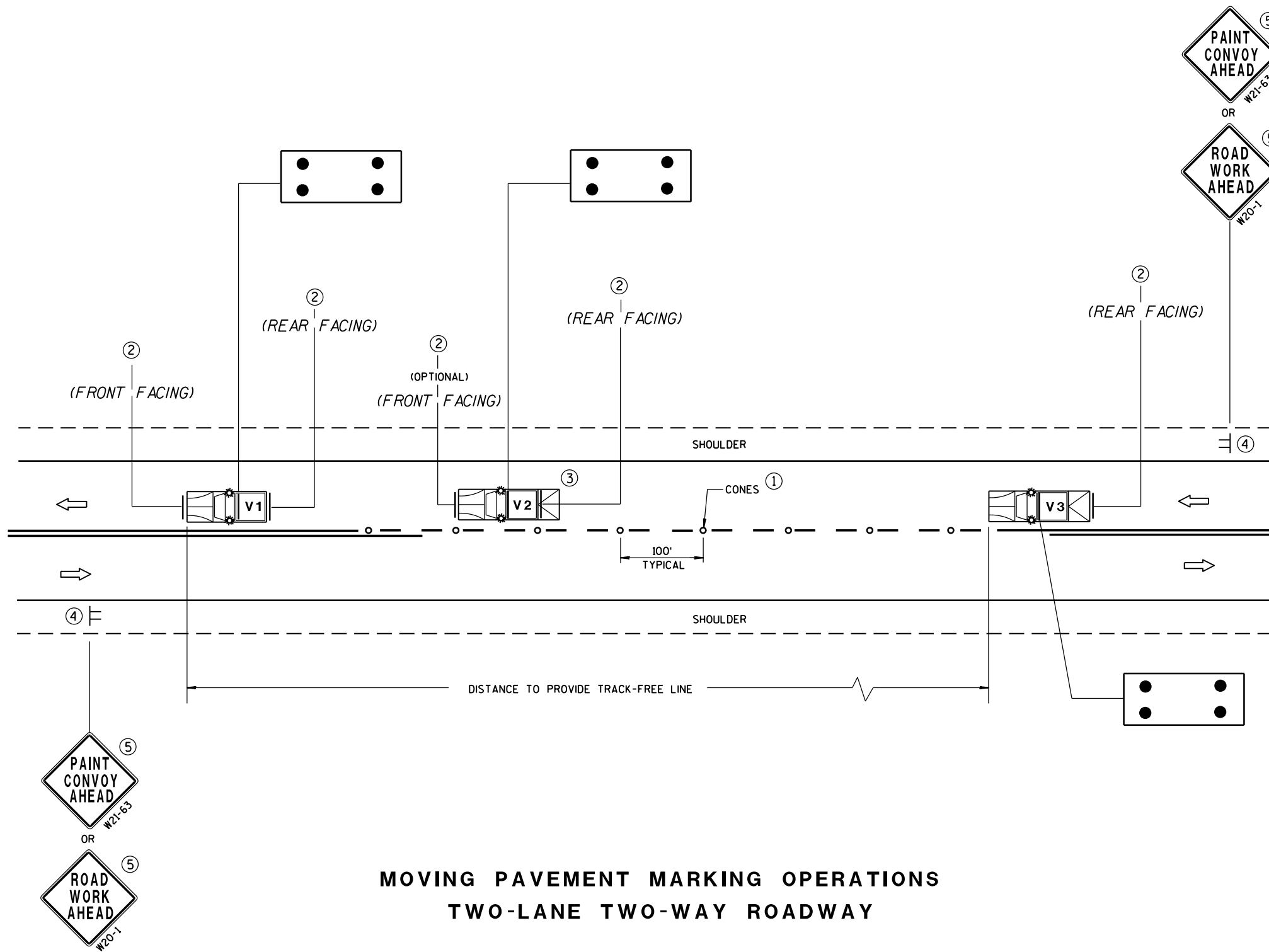


APPROACH MARKINGS FOR OTHER MEDIAN TYPES



NON APPROACH MARKINGS

MEDIAN ISLAND MARKING	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 2-5-09 DATE	/S/ Thomas N. Notbohm STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



MOVING PAVEMENT MARKING OPERATIONS
TWO-LANE TWO-WAY ROADWAY

GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

IF SPEED LIMIT IS 40 MPH OR LESS STATIONARY SIGNS MAY BE OMITTED IF CONES ARE USED.

ALTERNATE SIGN MESSAGES, SUCH AS "PAINT CREW AHEAD" OR "ROAD PAINTING AHEAD" MAY BE USED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.

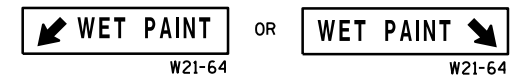
THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.

THIS DRAWING SHALL BE USED FOR CENTERLINE OR EDGELINE MARKING.

WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR TURN THE STATIONARY WARNING SIGNS AWAY FROM TRAFFIC.

① CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.

② USE STANDARD SIGN W21-64 WITH APPROPRIATE ARROW.



③ OPTIONAL TRUCK-MOUNTED ATTENUATOR.

④ SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES.

⑤ IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1 OR W21-63 ARE NOT REQUIRED.

LEGEND

V1 LEAD VEHICLE

V2 SHADOW VEHICLE

V3 TRAIL VEHICLE WITH TMA

TMA TRUCK-MOUNTED ATTENUATOR

 SIGN ON TEMPORARY SUPPORT

 DIRECTION OF TRAFFIC

 CONES

 FLASHING ARROW PANEL (CAUTION)

MOVING PAVEMENT MARKING
OPERATION
TWO-LANE TWO-WAY ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

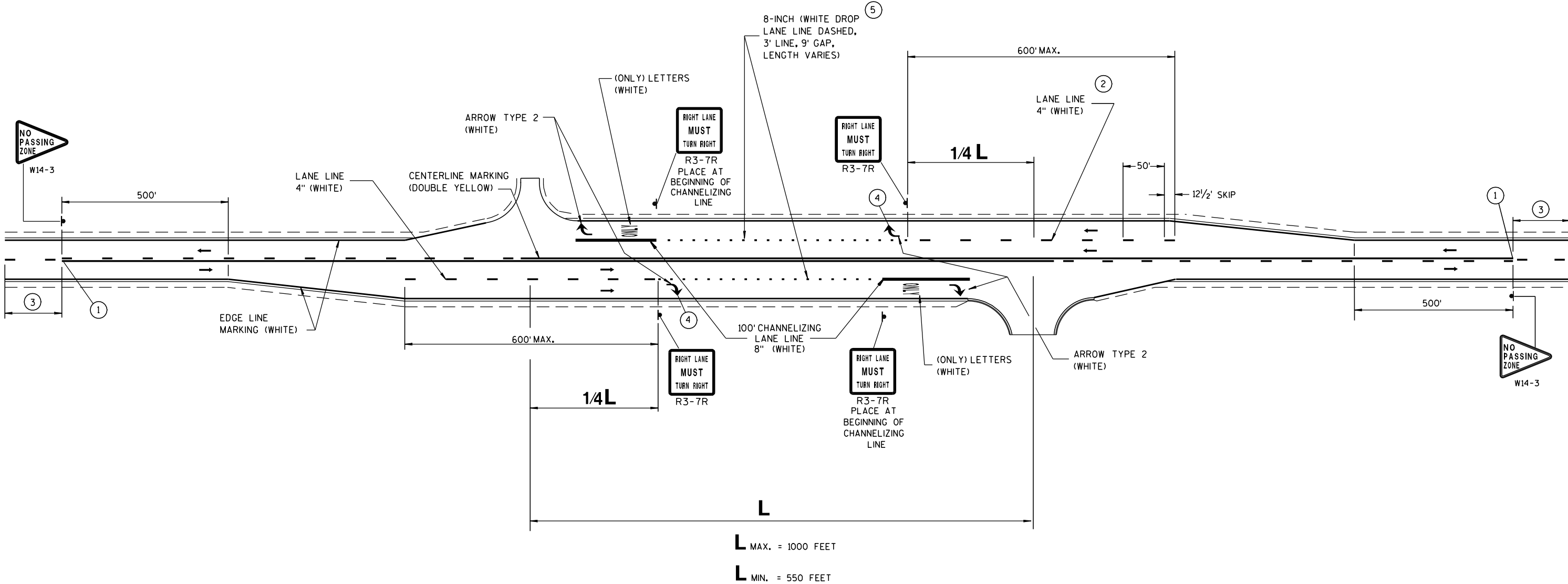
5/3/2013
DATE

/S/ Travis Feltes
STATE TRAFFIC ENGINEER

FHWA

GENERAL NOTES

- 1 BARRIER LINE STARTS AT 500 FEET PRIOR TO THE BYPASS TAPER.
- 2 PLACE R3-7R SIGNS AT BEGINNING OF WHITE DROP LANE LINE DASHED AND WHITE CHANNEL LINE.
- 3 IF THE DISTANCE BETWEEN TWO SUCCESSIVE NO PASSING ZONES IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES, CONNECT THE TWO ZONES.
- 4 REQUIRED ONLY WHEN SPECIFIED IN THE PLANS.
- 5 3' LINE 9' GAP, EXCEPT RETRACE THE EXISTING LINE - GAP PATTERN WHERE EXISTING MARKINGS ARE IN PLACE.

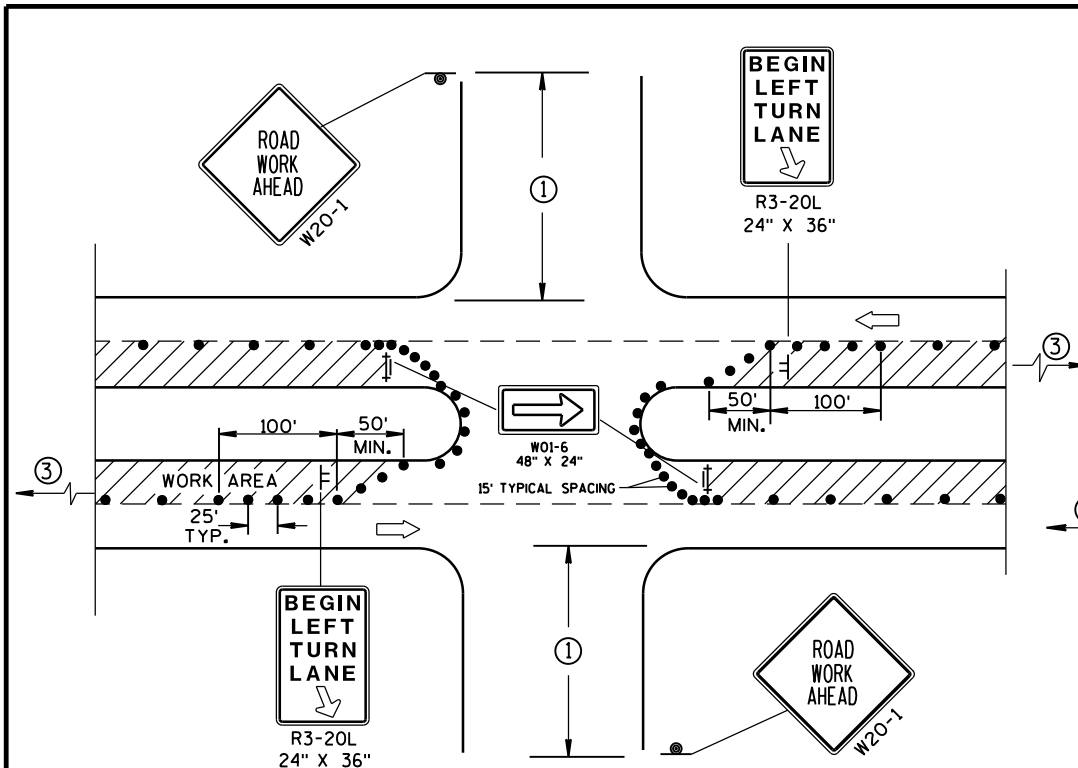


LEGEND
↔ DIRECTION OF TRAFFIC

SIGNING AND MARKING
FOR COMBINATION RIGHT TURN
AND BYPASS LANE

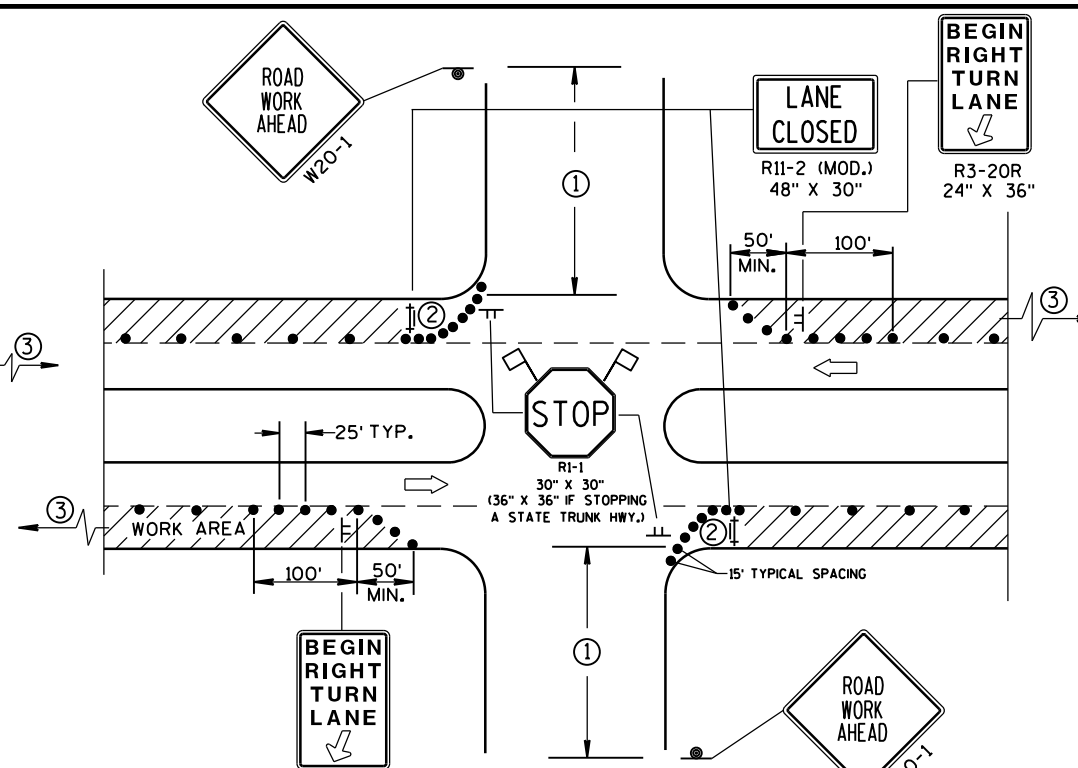
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5-13-10 /S/ Thomas N. Notbohm
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



DETAIL A
FOR LEFT LANE CLOSURE AT
INTERSECTION OR MEDIAN OPENING

PROVIDE TURN LANES AT
INTERSECTIONS WHENEVER
STAGING OF WORK ALLOWS.
TAPER AND TURN LANE
LENGTHS BASED ON FIELD
CONDITIONS AS APPROVED
BY THE ENGINEER.



DETAIL B
FOR RIGHT LANE CLOSURE
AT INTERSECTION

- ① 500' TYPICAL OR AT LAST INTERSECTION, WHICHEVER IS CLOSER.
350' IF 35-40 MPH.
200' IF 25-30 MPH.
- ② ALSO USE BARRICADE AND 15-FOOT TYPICAL DRUM SPACING AT COMMERCIAL
DRIVEWAYS.
- ③ SEE SEPARATE LANE CLOSURE DETAIL FOR ADDITIONAL TRAFFIC CONTROL.

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL
BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND
SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING
SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE
CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY
DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD
HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR
THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE
SUPPORTS.

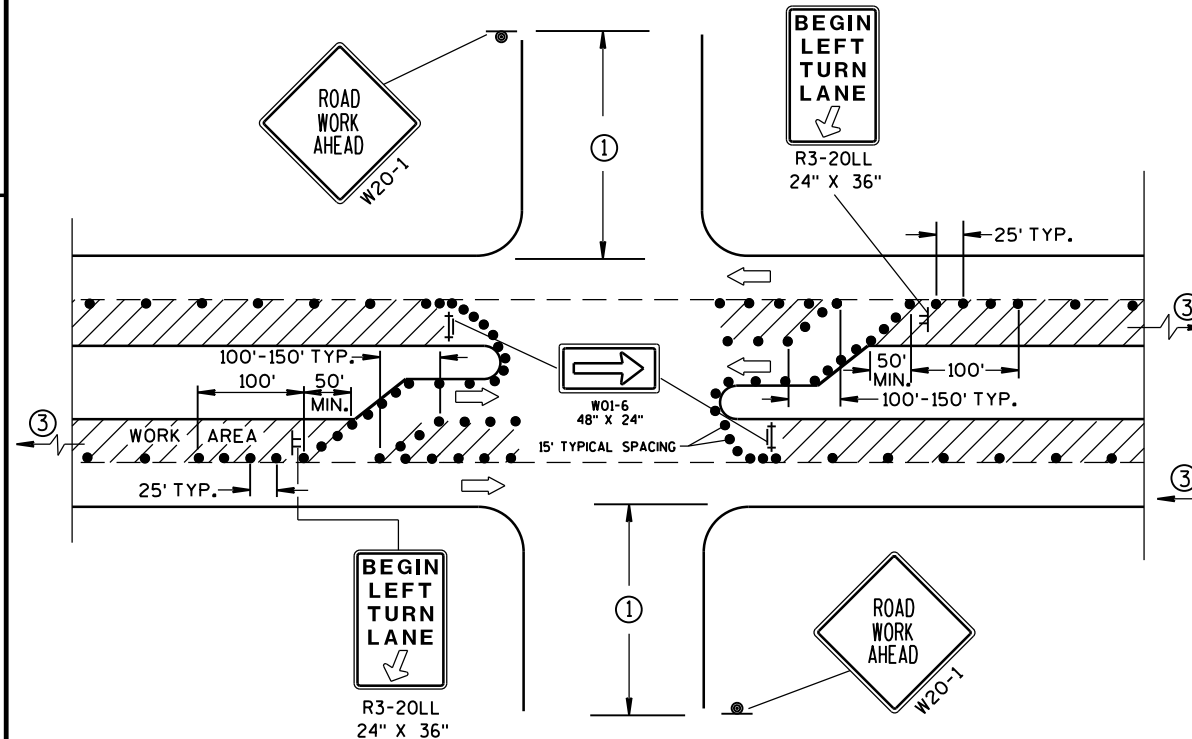
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL
"IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY
THE ENGINEER.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED
BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

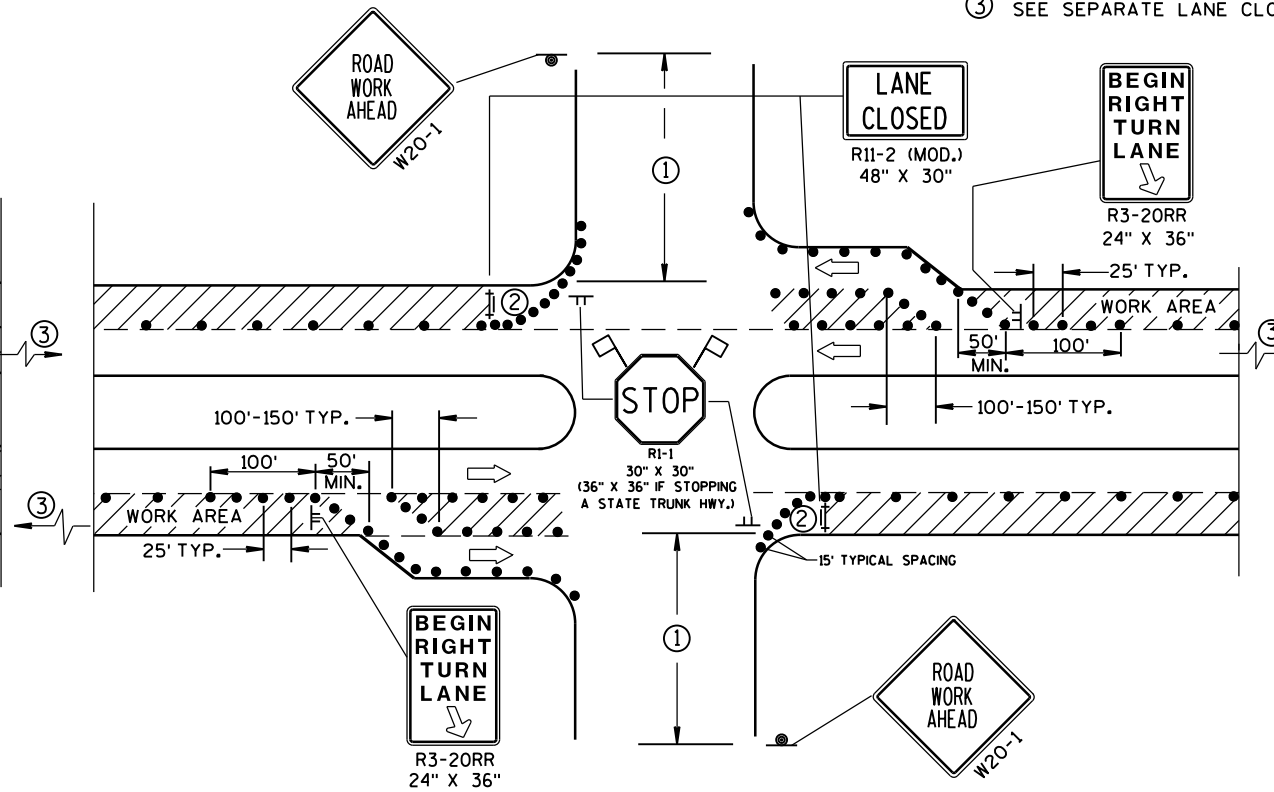
BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION
SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR,
FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

LEGEND

- TRAFFIC CONTROL DRUM
- ⊙ SIGN ON PERMANENT SUPPORT
- ⊢ SIGN ON TEMPORARY SUPPORT (5' MIN.
MOUNTING HEIGHT)
- ⊢ TYPE III BARRICADE WITH ATTACHED SIGN
AND TYPE "A" WARNING LIGHT (FLASHING)
- ➡ DIRECTION OF TRAFFIC
- 🚩 FLAGS, 16" X 16" MIN., (ORANGE)
- ▨ WORK AREA



DETAIL C
FOR LEFT LANE CLOSURE AT INTERSECTION OR
MEDIAN OPENING (WITH LEFT TURN BAY OPEN)



DETAIL D
FOR RIGHT LANE CLOSURE AT INTERSECTION
(WITH RIGHT TURN BAY OPEN)

TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

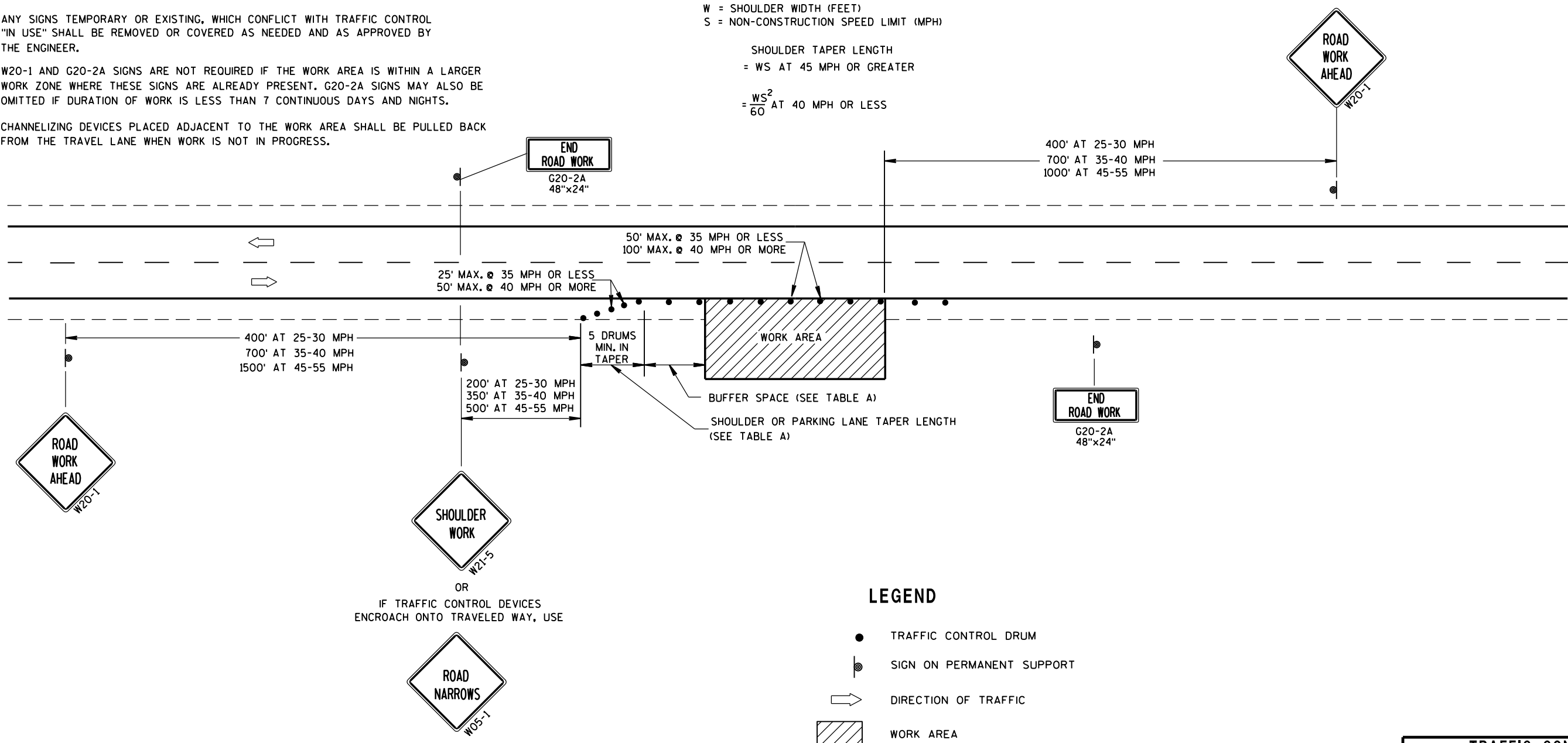
TABLE A

SHOULDER TAPER LENGTH (FEET)					BUFFER SPACE (FEET)
S \ W	4	6	8	10	
30	20	30	40	50	85
35	30	45	55	70	120
40	40	55	75	90	170
45	60	90	120	150	220
50	70	100	135	170	280
55	75	110	150	185	335

W = SHOULDER WIDTH (FEET)
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

SHOULDER TAPER LENGTH
= WS AT 45 MPH OR GREATER

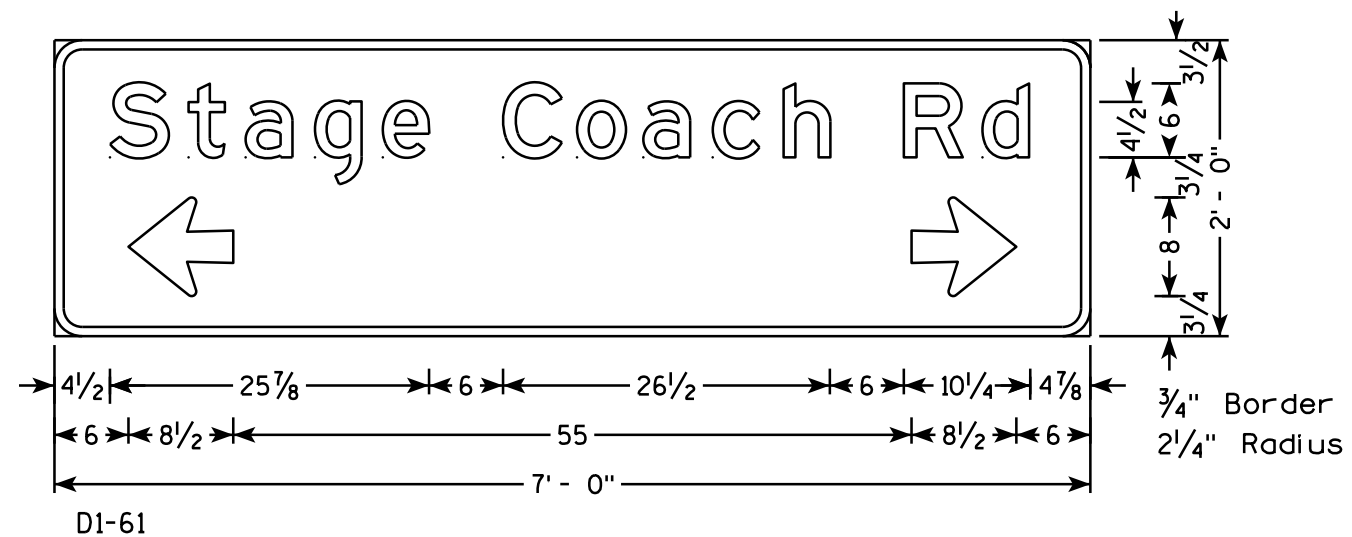
= $\frac{WS^2}{60}$ AT 40 MPH OR LESS



LEGEND

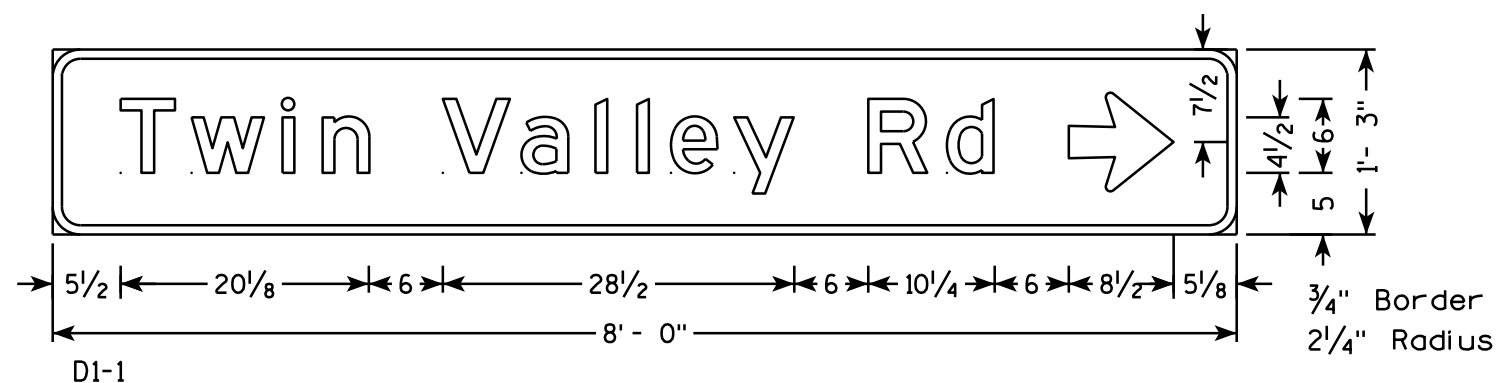
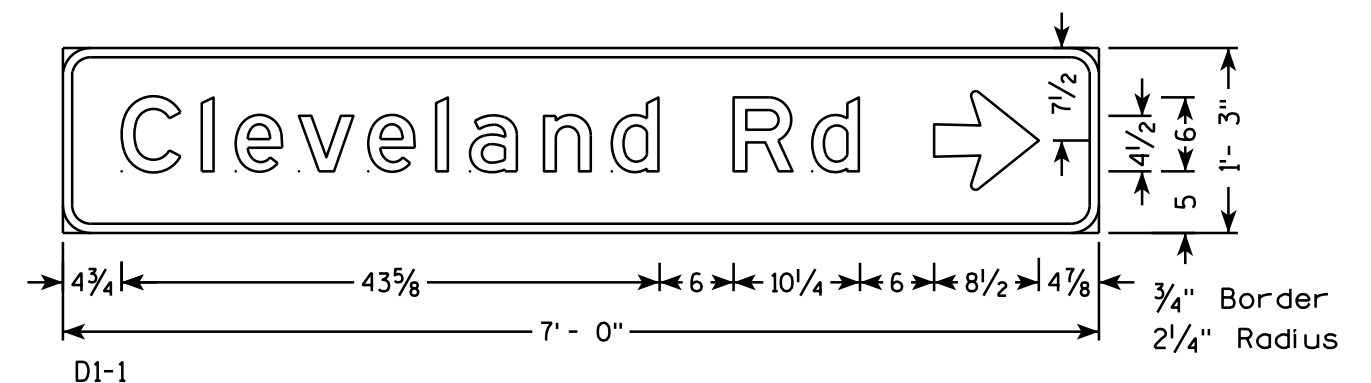
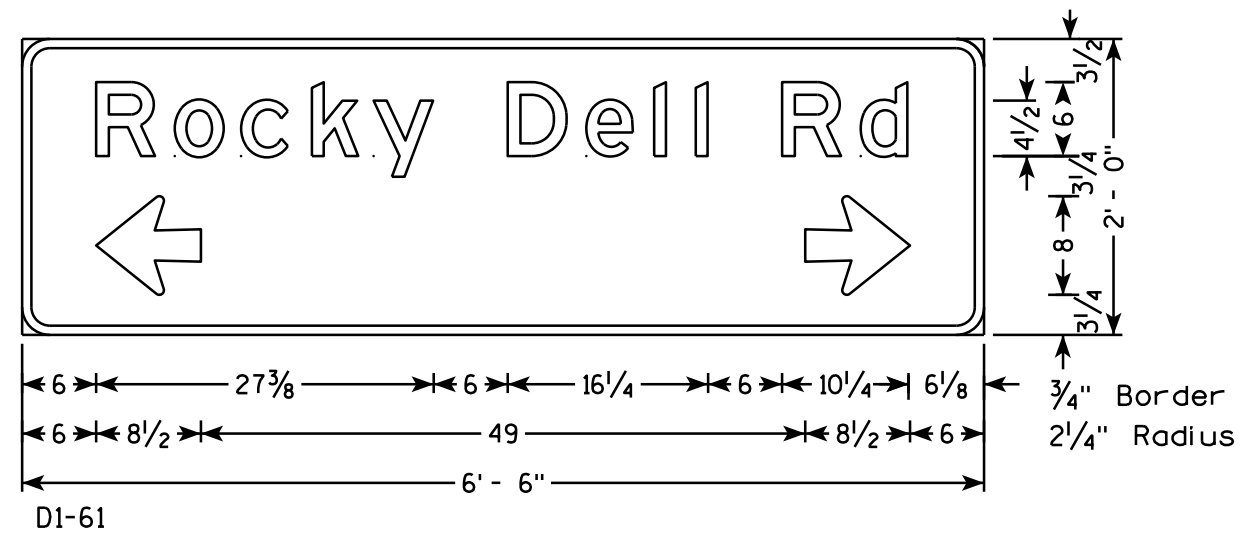
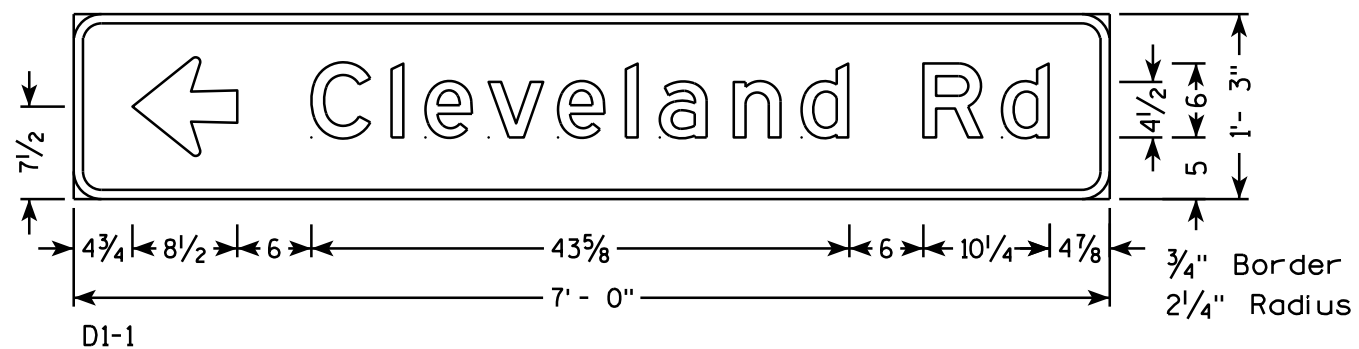
- TRAFFIC CONTROL DRUM
- ⦿ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ▨ WORK AREA

TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 8/2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

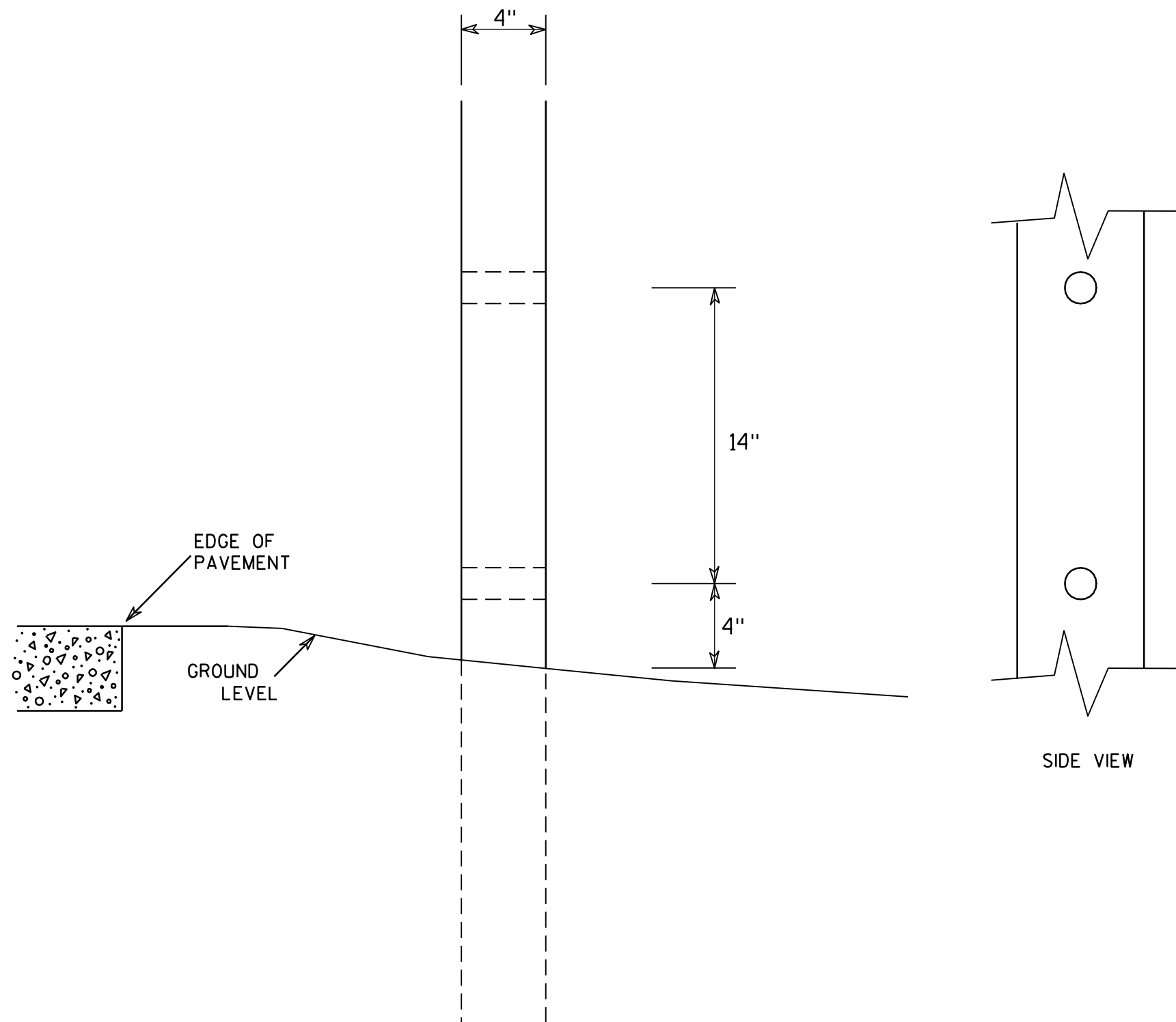


NOTES

1. All Signs Type II - Type H Reflective
2. Color:
 Background - GREEN
 Message - WHITE
3. Message Series - E



7

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

**4 X 6 WOOD POST
MODIFICATIONS**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

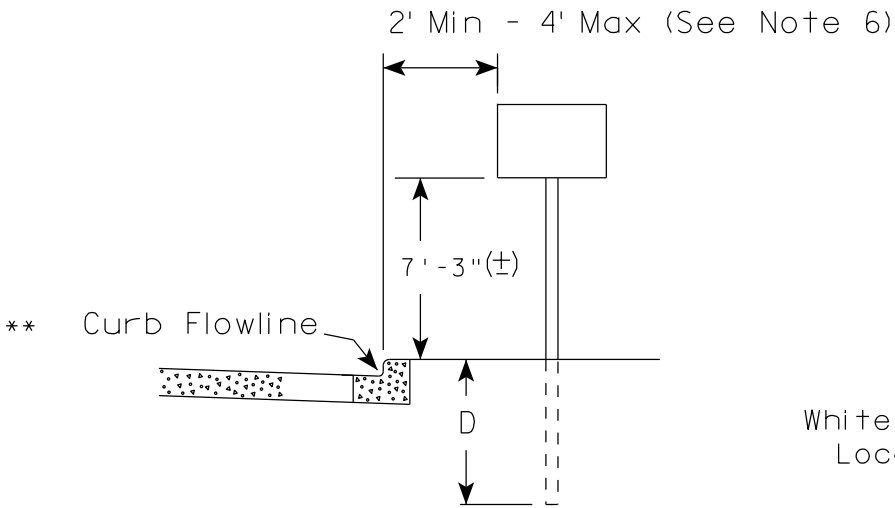
HWY:

COUNTY:

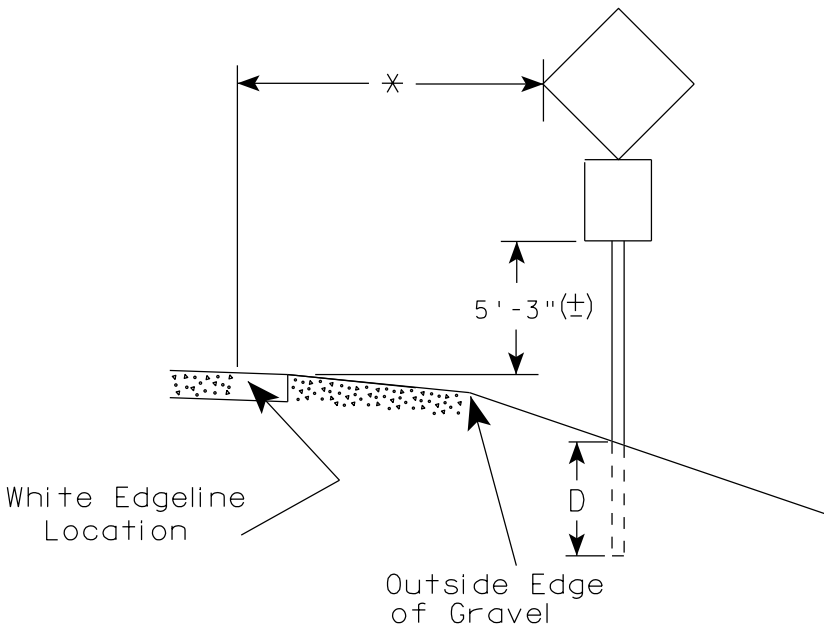
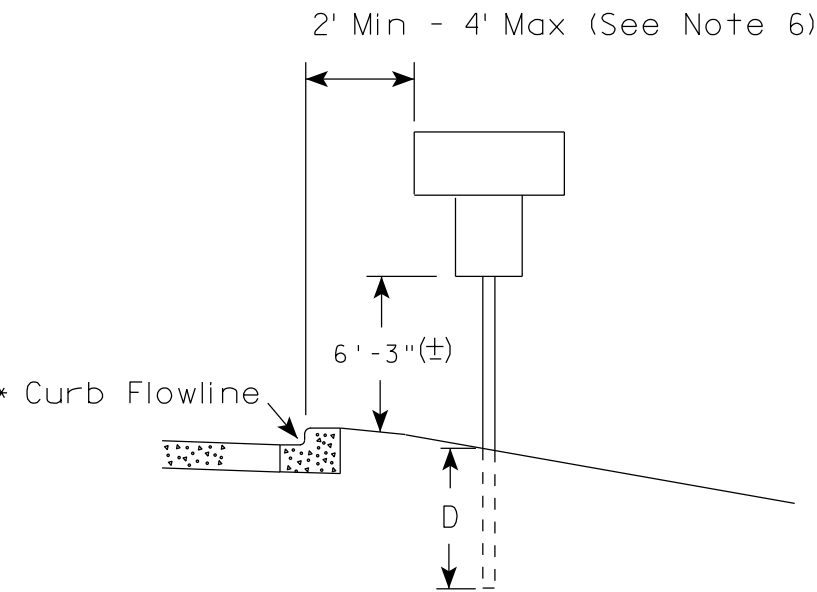
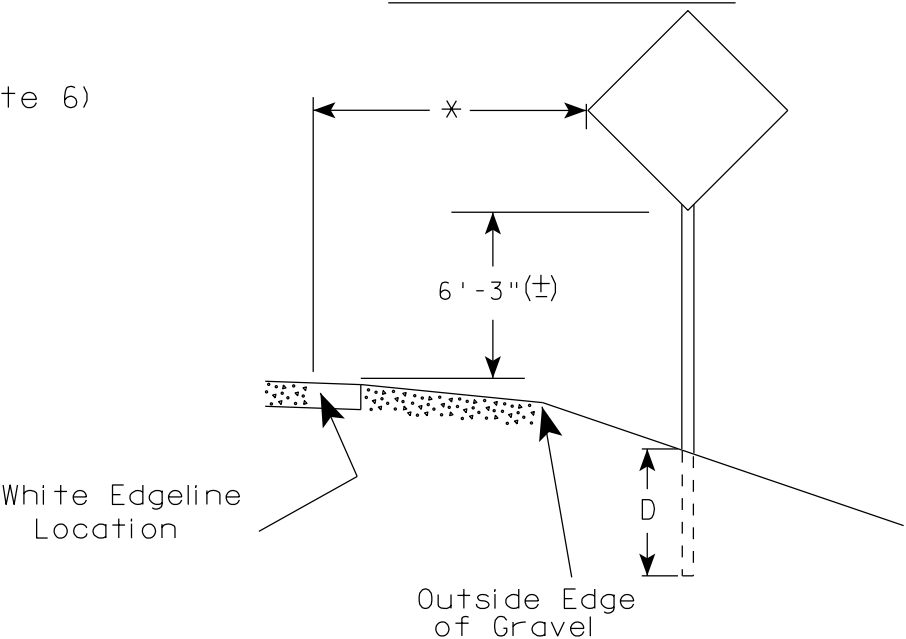
SHEET NO:

E

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet, 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

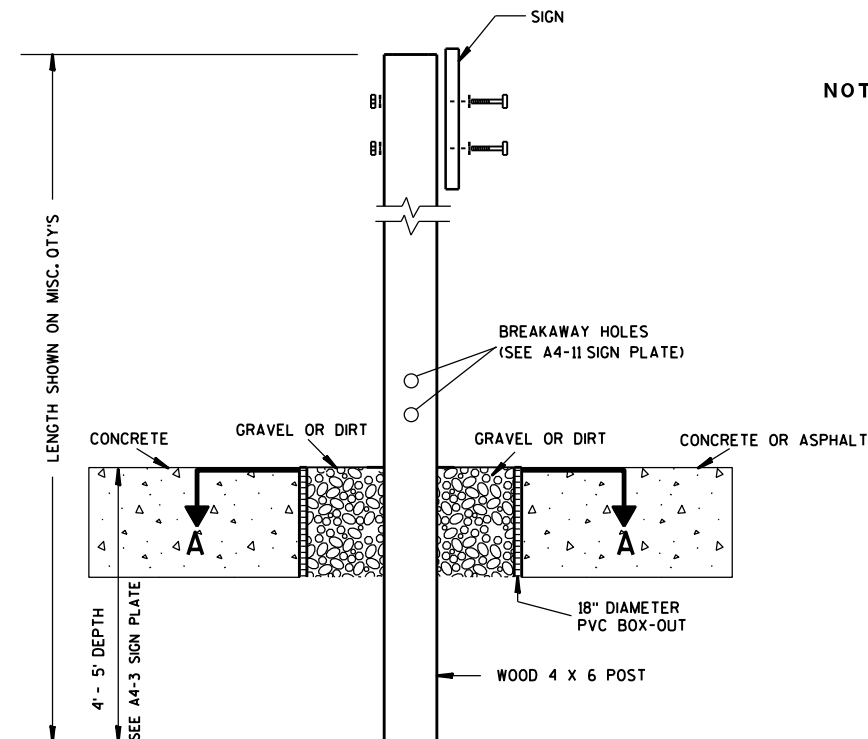
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

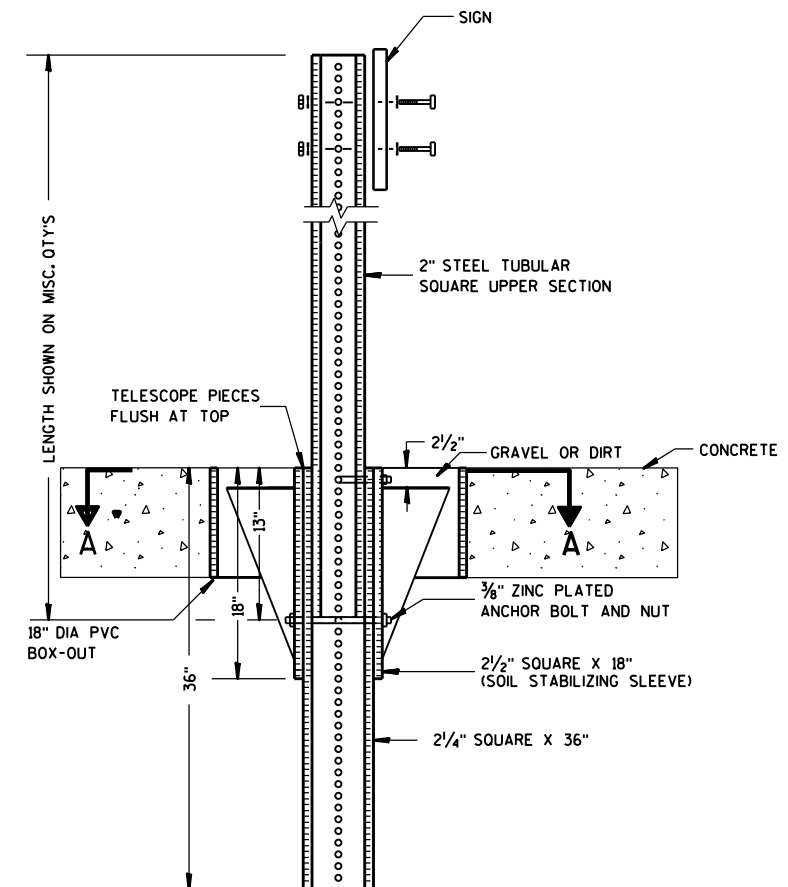
DATE 11/12/14 PLATE NO. A4-3.19



ELEVATION VIEW

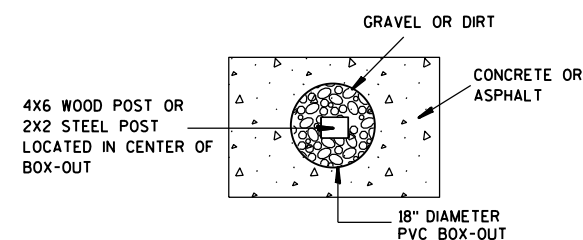
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

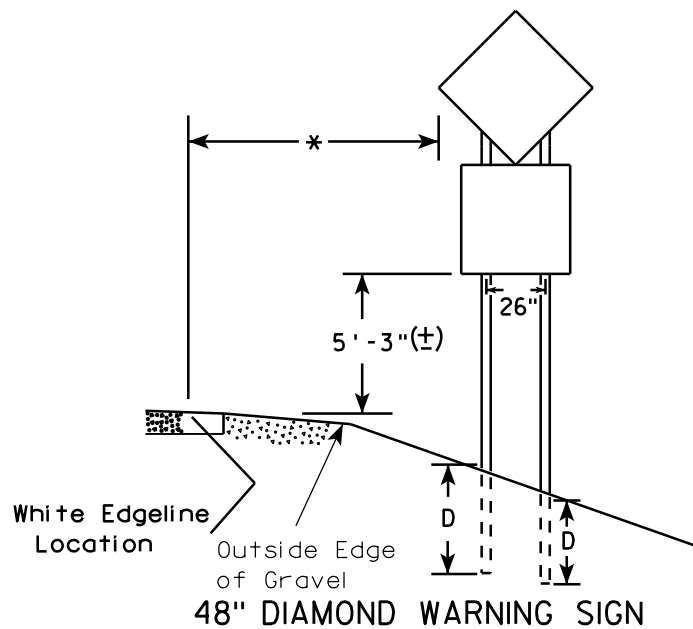
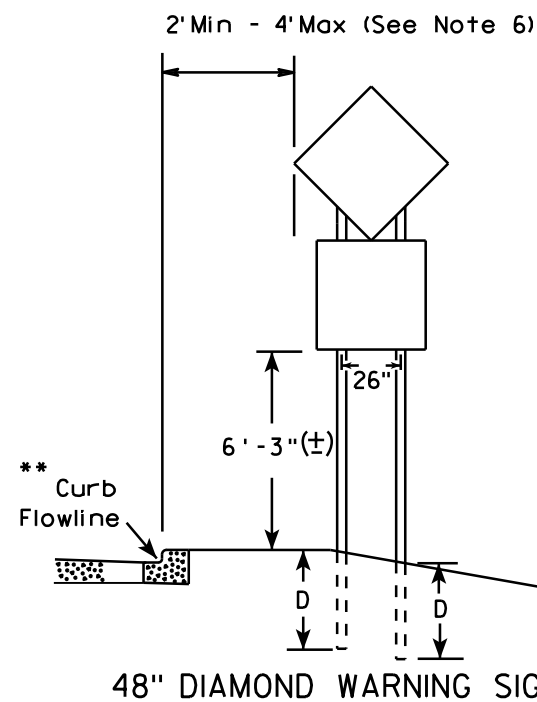
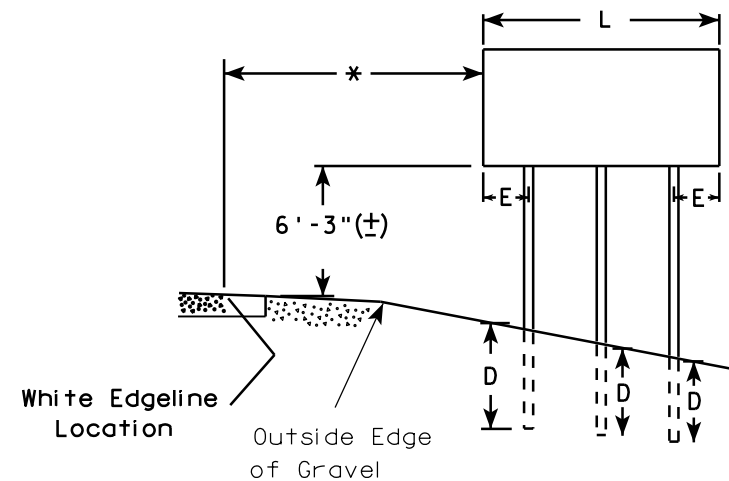
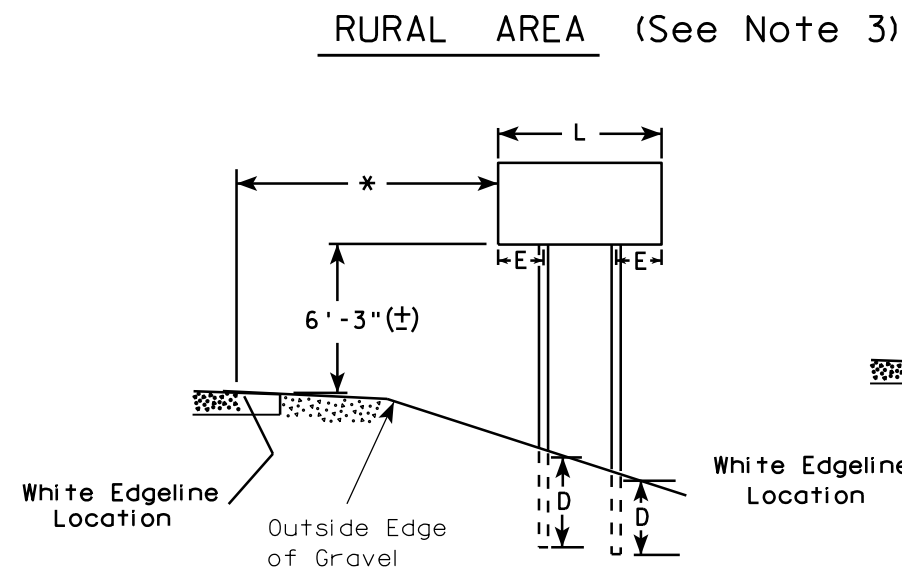
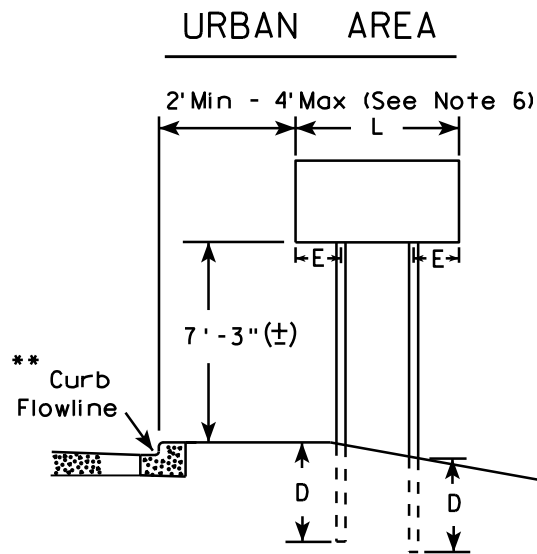
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



- GENERAL NOTES**
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
 2. See tables below for required number of posts.
 3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
 4. The (±) tolerance for mounting height is 3 inches.
 5. Minimum mounting height for J assemblies (A2-1S) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. Folding signs shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
 8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series), In Road Object Markers (W5-54) & End of Road Markers (W5-56) shall be mounted at a height of 4'-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width or less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 120" less than 168"	12"

SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)	
L	E
168" and greater	12"

POST EMBEDMENT DEPTH

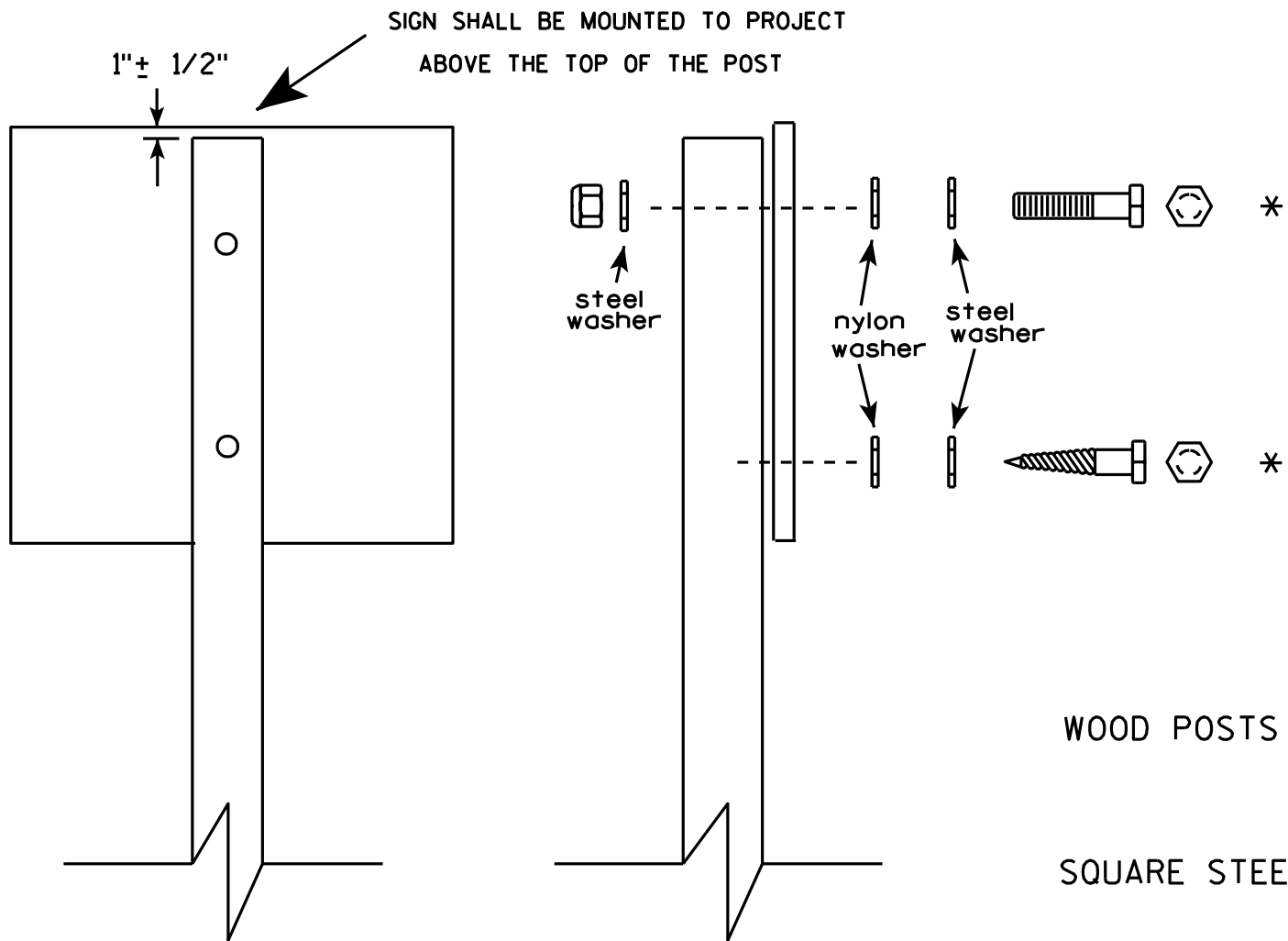
Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/12/14 PLATE NO. A4-4.13

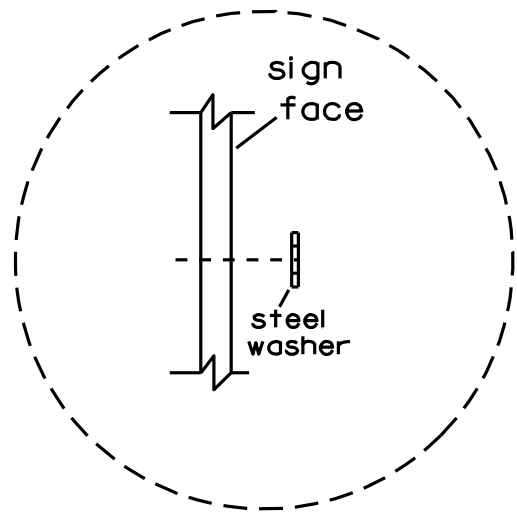


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- WOOD POSTS (4" x 4" or 4" x 6")
LAG SCREWS - 3/8" X 3"
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.

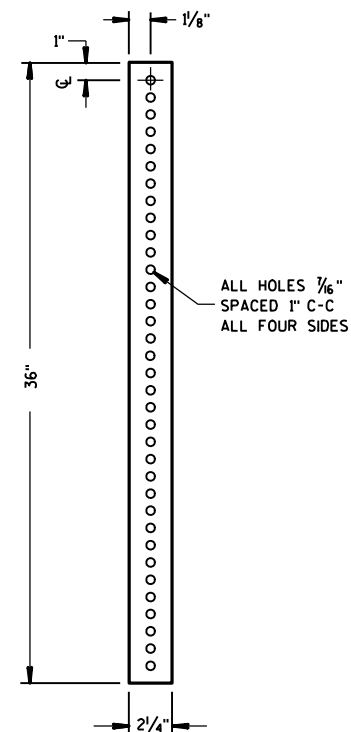


Washer Placement when Sign Has Other Than Type H or Type F Face

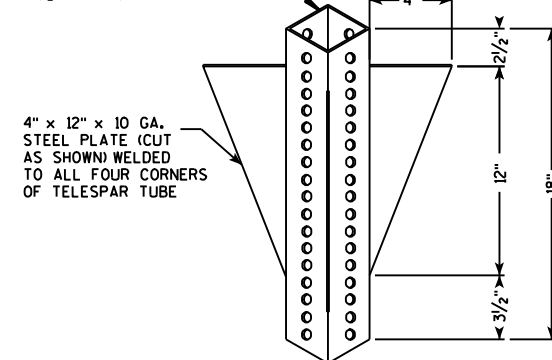
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7

**2 1/4" SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**



2 1/2" or 2 1/4" TELESPAR TUBE



LENGTH SHOWN ON MISC. QTY'S

2" STEEL TUBULAR SQUARE UPPER SECTION

ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES

TELESCOPE PIECES FLUSH AT TOP

18" DIA PVC BOX-OUT

13"

18"

36"

SIGN

SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

$\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT

$2\frac{1}{2}$ " GRAVEL OR DIRT

$\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT

$2\frac{1}{2}$ " SQUARE X 18" (SOIL STABILIZING SLEEVE)

$2\frac{1}{4}$ " SQUARE X 36"

LENGTH SHOWN ON MISC. QTY'S

TELESCOPE PIECES FLUSH AT TOP

1"

12"

18"

36"

8"

2 1/2" SQUARE X 18" (SOIL STABILIZING SLEEVE)

2 1/4" SQUARE X 36"

3/8" ZINC PLATED CORNER ANCHOR BOLT AND NUT

1"

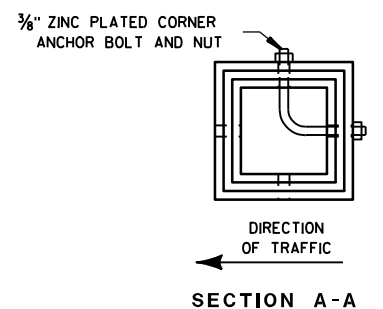
3/8" ZINC PLATED ANCHOR BOLT AND NUT

2" STEEL TUBULAR SQUARE UPPER SECTION

ALL HOLES 7/16" SPACED 1" C-C ALL FOUR SIDES

SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

SIGN



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch

for State Traffic Engineer
DATE 5/30/12 PLATE NO. A4-9.7

PROJECT NO:

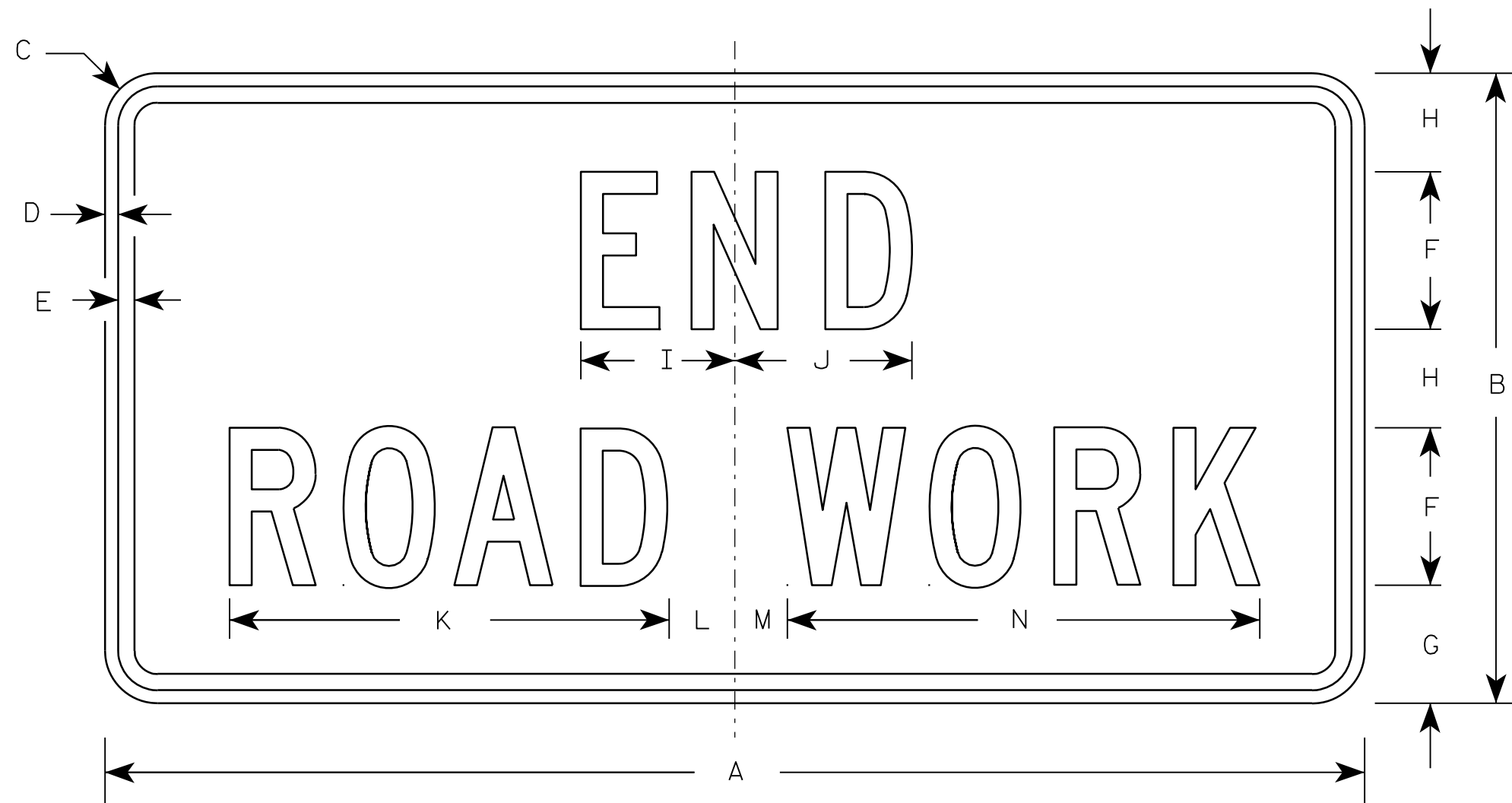
HWY:

COUNTY:

SHEET NO:

E

7



G20-2A

Metric equivalent
for this sign is:

SIZE	
1	900 mm X 450 mm
2	1200 mm X 600 mm
3	1200 mm X 600 mm
4	1200 mm X 600 mm
5	1200 mm X 600 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m ²
1	36	18	1 1/8	3/8	1/2	4	3 3/4	2 1/2	4 1/8	4 1/8	11 1/8	2	1	12 1/8													4.5	0.41
2	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
3	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
4	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72
5	48	24	1 1/2	1/2	5/8	6	4 1/2	3 3/4	5 7/8	6 3/4	16 3/4	2 1/2	1 3/4	18 1/2													8.0	0.72

NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Orange
Message - Black
- Message Series - C
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

7

Metric equivalent
for this sign is:

SIZE	
1	
2	
3	
4	2400 mm X 1200 mm
5	

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m ²
1																												
2																												
3																												
4	96	48	2 1/4	3/4	1	8	6 1/2	5 1/2	20 5/8	1 5/8	7	12	35 7/8	6 1/4	41 3/8	18 5/8		3 1/2									32.0	2.88
5																												

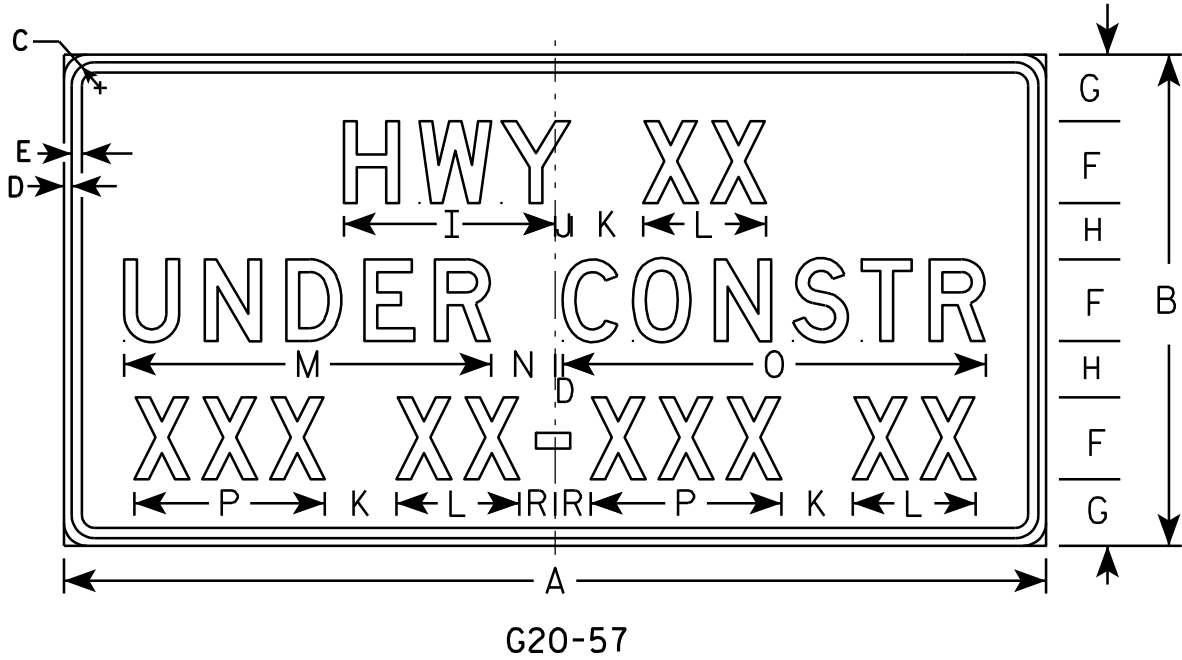
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Orange
Message - Black
- Message Series - D
- Substitute appropriate numeral and adjust spacing to achieve proper balance.

STANDARD SIGN
G20-57

WISCONSIN DEPT OF TRANSPORTATION

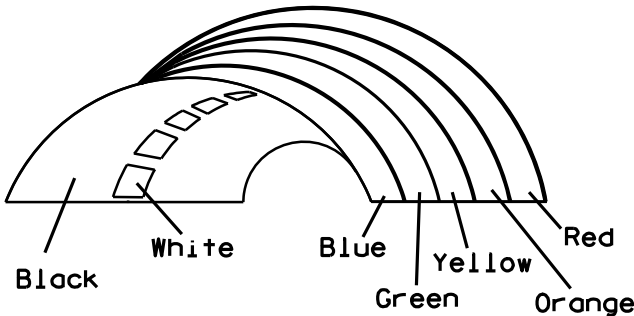
APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 7/13/09 PLATE NO. G20-57.2



* VARIES

Background Colors of Symbol*



*1/4" Black Border between each color of rainbow and border of rainbow

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - (See Note 5)
3. Message Series - (See Note 6)
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Border - Blue
Line 1 - Red
Line 2 - Black
Line 3-5 - Blue
6. Line 1 - Dutch 8011L
Line 2 - Series E
Line 3-5 - Series C
7. Contractor shall provide and install a new post bracket in accordance with the I55-56B sign detail.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	30	36	1 1/2	1/2	5/8	3	2	3 1/2	2 7/8	1	8	2 1/8	11 1/4	11 1/8	9 3/8	1 1/4		3/4	12 5/8	7 1/2							7.5
3																											
4																											
5																											

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

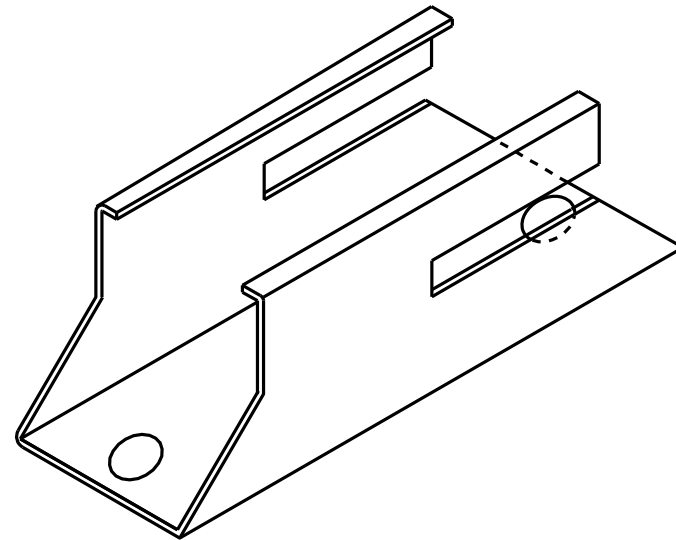
STANDARD SIGN
I55-56

WISCONSIN DEPT OF TRANSPORTATION

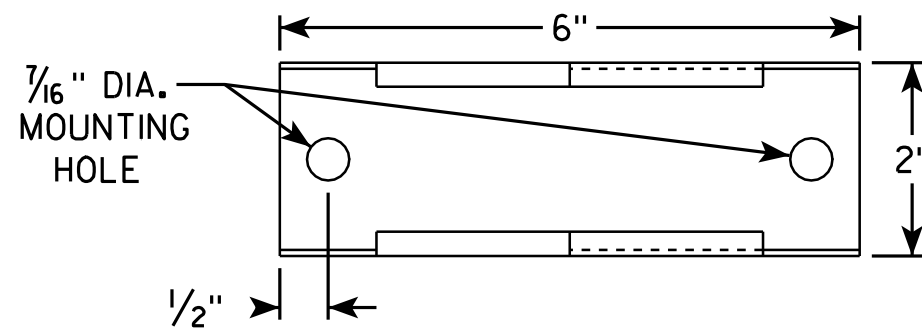
APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 4/27/11 PLATE NO. I55-56.3

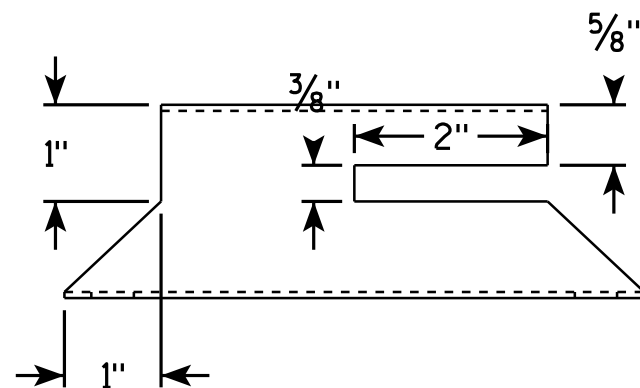
ISOMETRIC VIEW



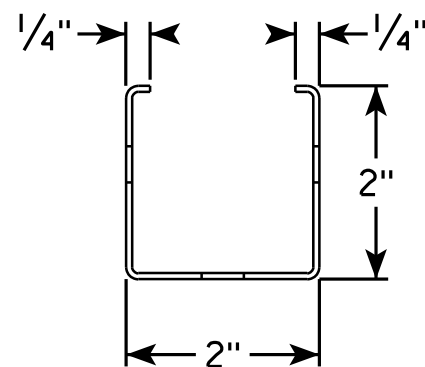
TOP VIEW



SIDE VIEW



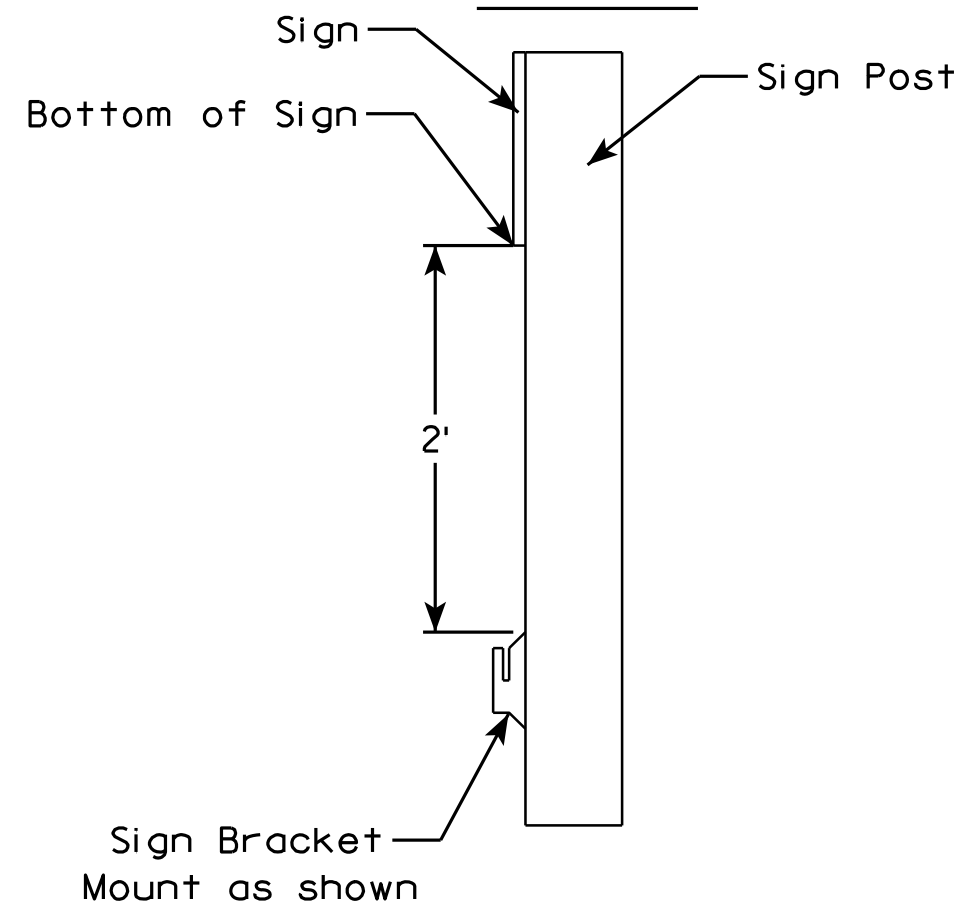
END VIEW



NOTES

1. Must be capable of permanent attachment to a wood or steel channel sign post utilizing the fastening hardware specified on the A4-8 sign plate.
2. Shall be entirely primed and painted with two coats of a black powder coated enamel paint.
3. Shall be made with 12 gauge steel, and incorporate no welds, no hinged components, no threaded lock-type components, and no parts which are loose or can be separated from the main body.
4. Shall have rounded edges with at least 1/8" radii.
5. Shall not have unrounded and uncoated metal edges which can contact the back surface of the roll-up sign.
6. Top of bracket shall be mounted 2' below the bottom of the I55-56 sign.
7. Cost of bracket and fastening hardware shall be incidental to the I55-56 sign.

SIDE VIEW



ROLLUP SIGN BRACKET
I55-56B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 2/5/10 PLATE NO. I55-56B.1

PROJECT NO:

HWY:

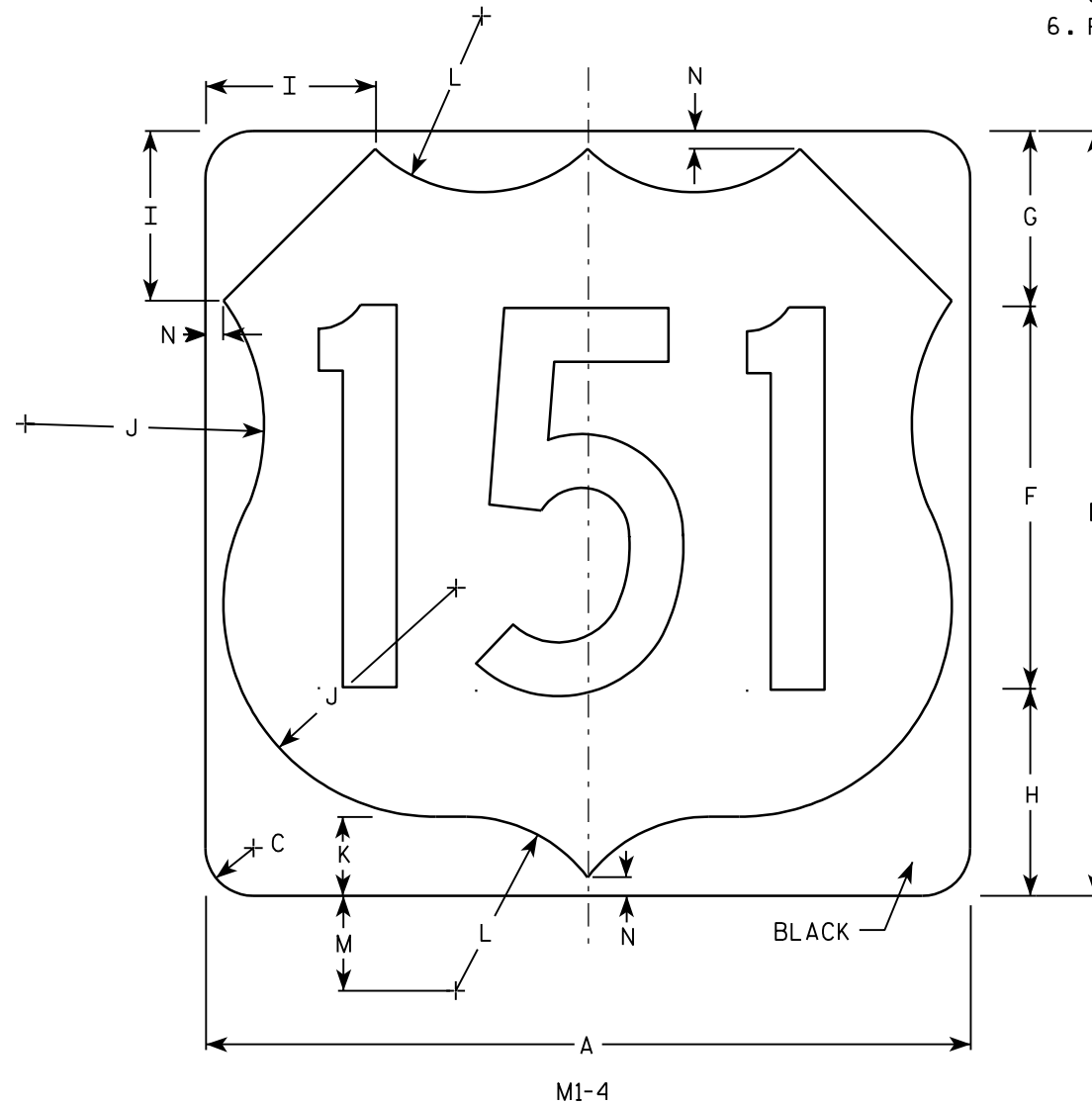
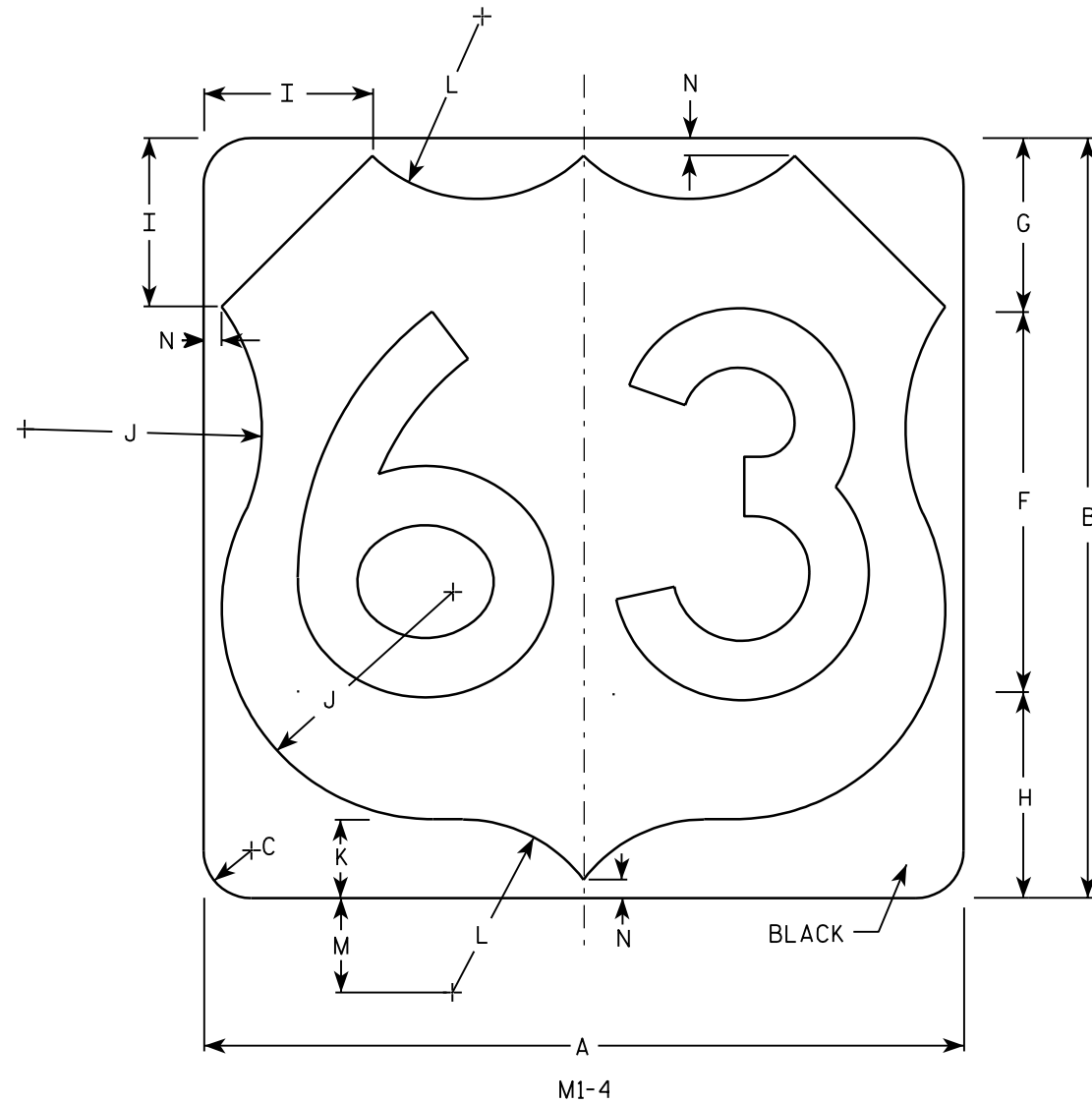
COUNTY:

SHEET NO:

E

NOTES

1. Sign is Type II - See Note 6 - reference
WIS DOT Standard Specification for HIGHWAY
and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White & Black - See Note 6
Message - Black
3. Message Series - See note 5
4. Corners may be square or rounded when base
material is plywood but borders shall be rounded
as shown. When base material is metal, the
corners and borders shall be rounded.
5. Substitute appropriate numerals and adjust
spacing as per Plate A10-1.
6. Permanent Signs
Background - Type H Reflective
Detour or other temporary signs
Background - Reflective

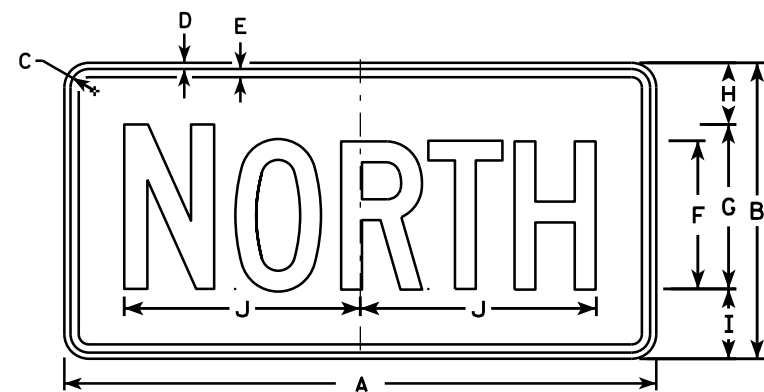


Metric equivalent
for this sign is:

SIZE	
1	
2	600 mm X 600 mm
3	900 mm X 900 mm
4	900 mm X 900 mm
5	900 mm X 900 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Areq sq. ft.	Area m ²
1																												
2	24	24	1 1/2			12	5 1/2	6 1/2	5	7 1/2	2 1/2	5 1/2	3	1/2													4.0	.36
3	36	36	2 1/4			18	8 1/4	9 1/4	7 1/4	11 1/4	3 3/4	8 1/4	4 1/2	3/4													9.0	.81
4	36	36	2 1/4			18	8 1/4	9 1/4	7 1/4	11 1/4	3 3/4	8 1/4	4 1/2	3/4													9.0	.81
5	36	36	2 1/4			18	8 1/4	9 1/4	7 1/4	11 1/4	3 3/4	8 1/4	4 1/2	3/4													9.0	.81

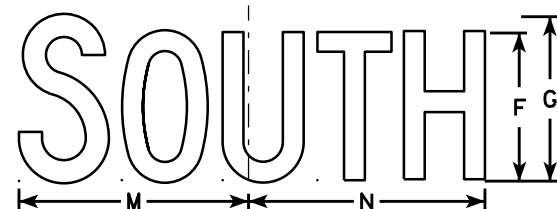
PROJECT NO: HWY: COUNTY: SHEET NO: E



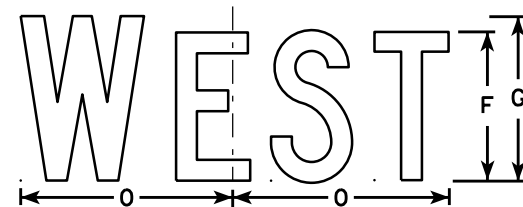
M3-1
MK3-1
MM3-1
MN3-1



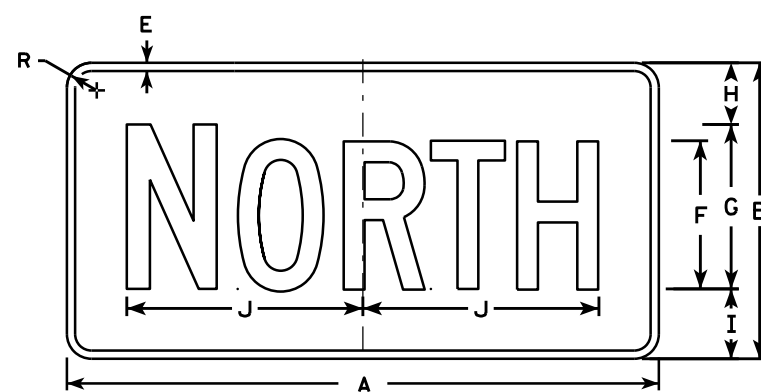
M3-2
MK3-2
MM3-2
MN3-2



M3-3
MK3-3
MM3-3
MN3-3



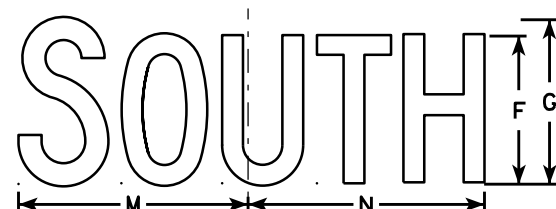
M3-4
MK3-4
MM3-4
MN3-4



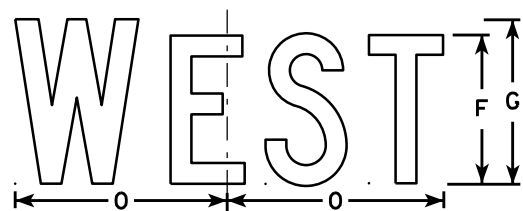
MB3-1



MB3-2



MB3-3



MB3-4

NOTES

1. All Signs Type II - Type H
2. Color:
Background - See note 5
Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M3-1 thru M3-4 Background - White
Message - Black
MB3-1 thru MB3-4 Background - Blue
Message - White
MK3-1 thru MK3-4 Background - Green
Message - White
MM3-1 thru MM3-4 Background - White
Message - Green
MN3-1 thru MN3-4 Background - Brown
Message - White
6. Note the first letter of each direction is larger than the remainder of the message.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
4	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
5	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5

STANDARD SIGNS M3-1 thru M3-4 SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 6/30/14 PLATE NO. M3-1.13

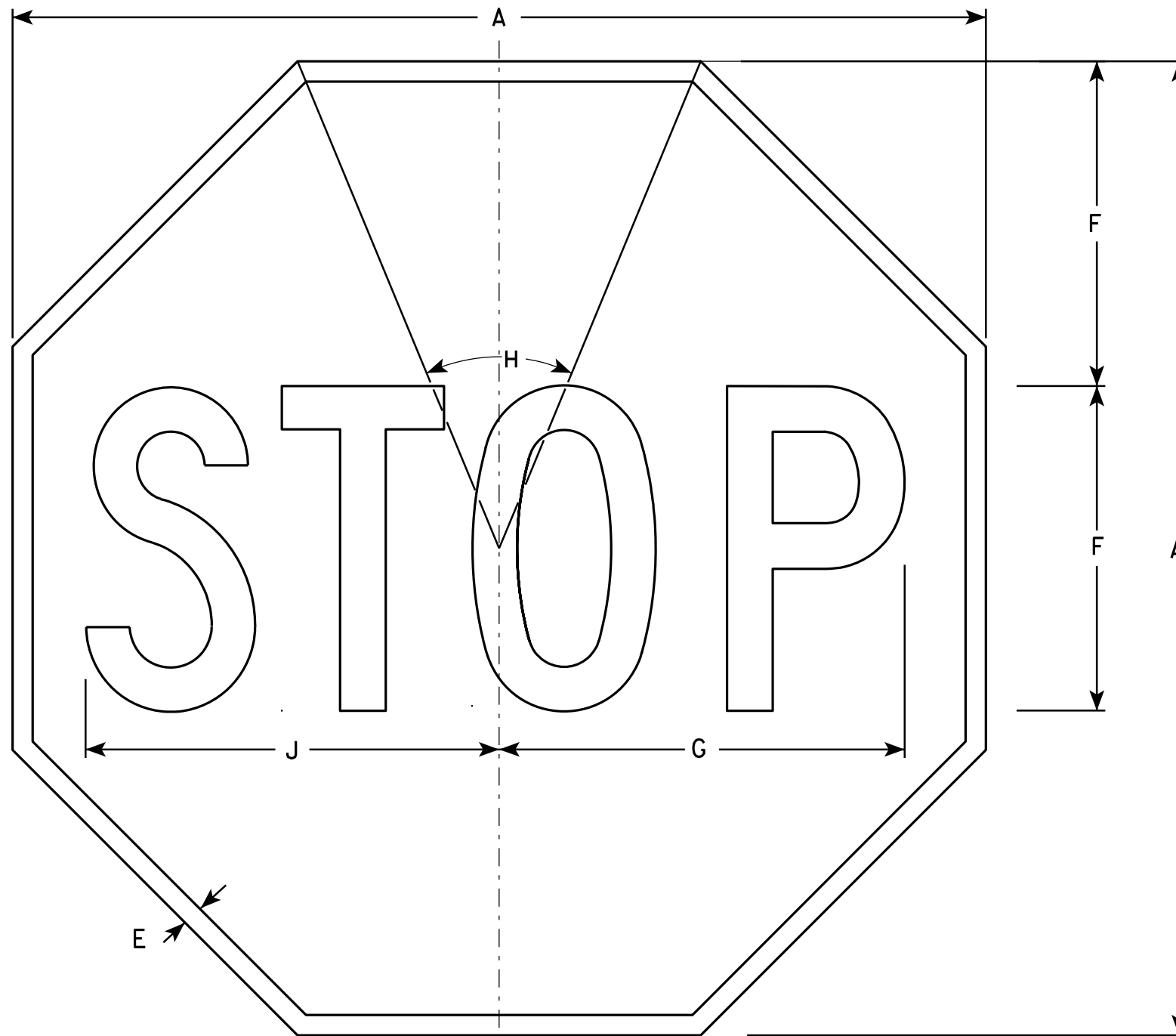
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - Red
 - Message - White
- 3. Message Series - C

R1-1

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24				3/8	8	10	45°		10 1/4																	3.31
2S	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2M	36				3/4	12	15	45°		15 3/8																	7.46
3	36				3/4	12	15	45°		15 3/8																	7.46
4	48				1	16	20	45°		20 1/2																	13.25
5	48				1	16	20	45°		20 1/2																	13.25
6	18				3/8	6	7 3/4	45°		7 3/4																	1.86
7	12				1/4	4	5	45°		5 1/8																	0.78

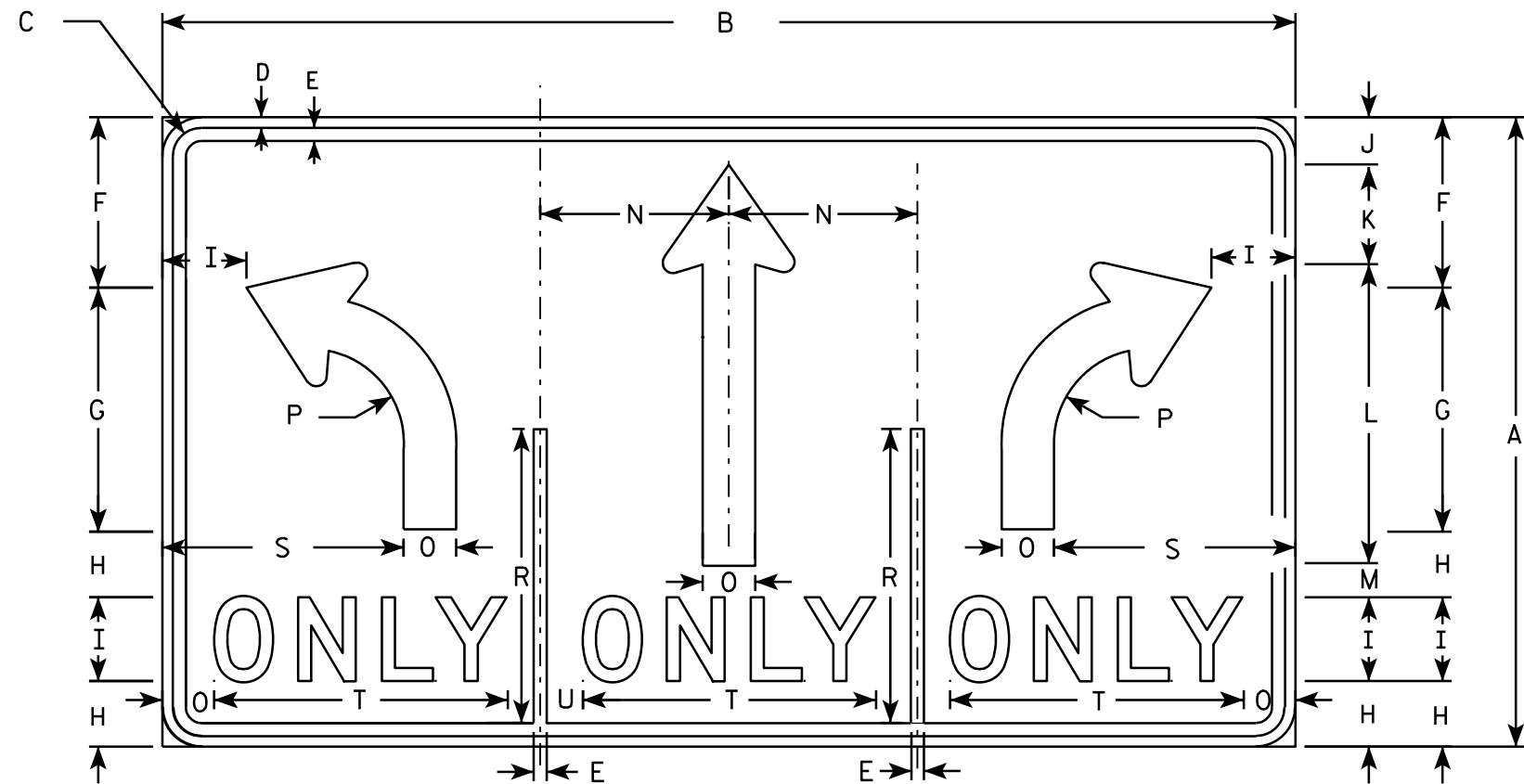
STANDARD SIGN
R1-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/03/10 PLATE NO. R1-1.12

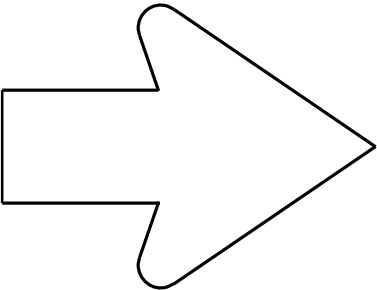
PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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R3-8W

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - WHITE
Message - BLACK
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



SEE R3-8 FOR ARROW DETAIL

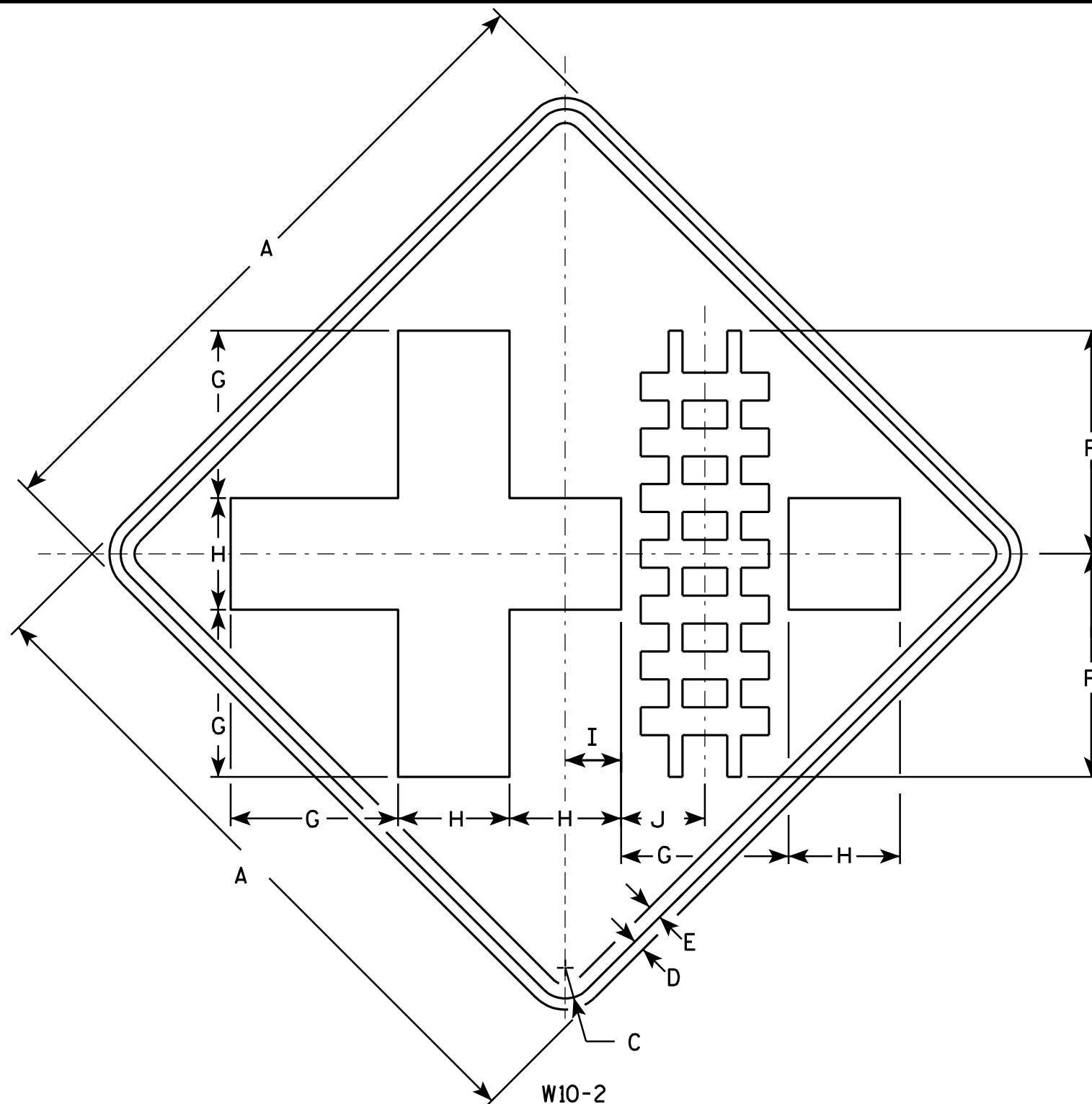
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	54	1 3⁄8	½	5⁄8	8 1⁄8	11 5⁄8	3 1⁄8	4	2 ¼	4 ¾	14 ¼	1 5⁄8	9	2 ½	4 ½		14	11 ½	14	2						11.25
2M	30	54	1 3⁄8	½	5⁄8	8 1⁄8	11 5⁄8	3 1⁄8	4	2 ¼	4 ¾	14 ¼	1 5⁄8	9	2 ½	4 ½		14	11 ½	14	2						11.25
3																											
4	48	84	2 ¼	¾	1	13	18 ½	5 ¼	6	3 ¾	7	29 ⅛	2 ⅜	14	3 ¾	7 ¼		22 ⅜	17 ¼	20 ½	3 ¼						28.0
5	48	84	2 ¼	¾	1	13	18 ½	5 ¼	6	3 ¾	7	29 ⅛	2 ⅞	14	3 ¾	7 ¼		22 ⅜	17 ¼	20 ½	3 ¼						28.0

STANDARD SIGN
R3-8W

WISCONSIN DEPT OF TRANSPORTATION

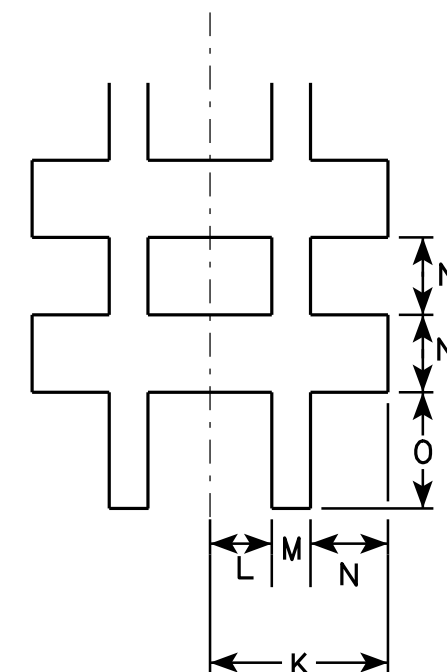
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/24/2011 PLATE NO. R3-8W.4



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8	10	7 1/2	5	2 1/2	3 3/4	2 7/8	1	5/8	1 1/4	1 7/8												6.25
2S	36		1 5/8	5/8	3/4	12	9	6	3	4 1/2	3 3/8	1 1/8	3/4	1 1/2	2 1/4												9.0
2M	36		1 5/8	5/8	3/4	12	9	6	3	4 1/2	3 3/8	1 1/8	3/4	1 1/2	2 1/4												9.0
3	36		1 5/8	5/8	3/4	12	9	6	3	4 1/2	3 3/8	1 1/8	3/4	1 1/2	2 1/4												9.0
4	48		2 1/4	3/4	1	16	12	8	4	6	4 1/2	1 1/2	1	2	3												16.0
5																											

STANDARD SIGN W10-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/13/13 PLATE NO. W10-2.8

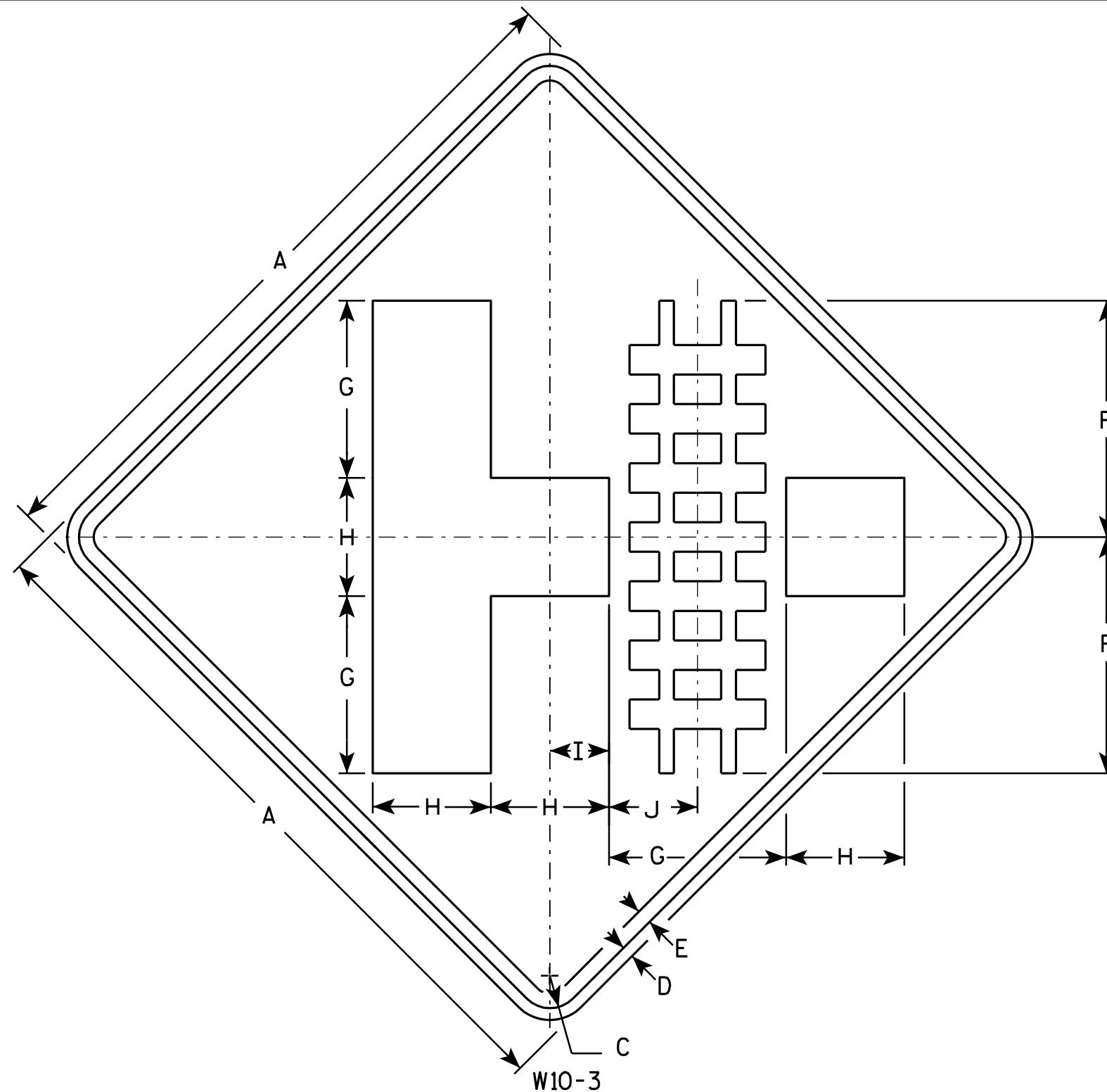
PROJECT NO:

HWY:

COUNTY:

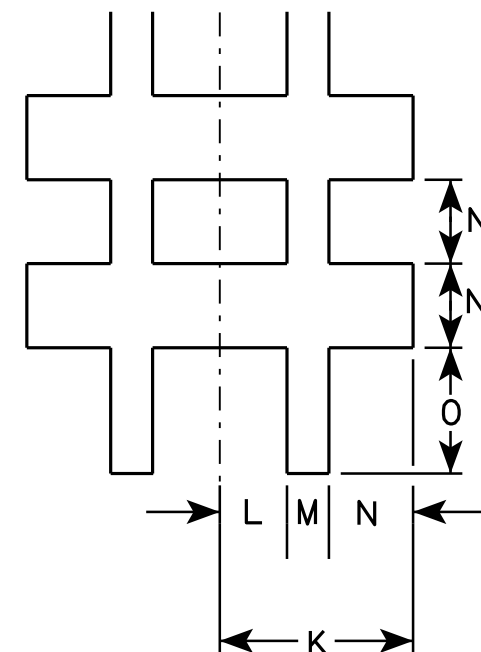
SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



W10-3

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8	10	7 1/2	5	2 1/2	3 3/4	2 7/8	1	5/8	1 1/4	1 7/8												6.25
2S	36		1 5/8	5/8	3/4	12	9	6	3	4 1/2	3 3/8	1 1/8	3/4	1 1/2	2 1/4												9.0
2M	36		1 5/8	5/8	3/4	12	9	6	3	4 1/2	3 3/8	1 1/8	3/4	1 1/2	2 1/4												9.0
3	36		1 5/8	5/8	3/4	12	9	6	3	4 1/2	3 3/8	1 1/8	3/4	1 1/2	2 1/4												9.0
4	48		2 1/4	3/4	1	16	12	8	4	6	4 1/2	1 1/2	1	2	3												16.0
5																											

STANDARD SIGN
W10-3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/13/13 PLATE NO. W10-3.8

PROJECT NO:

HWY:

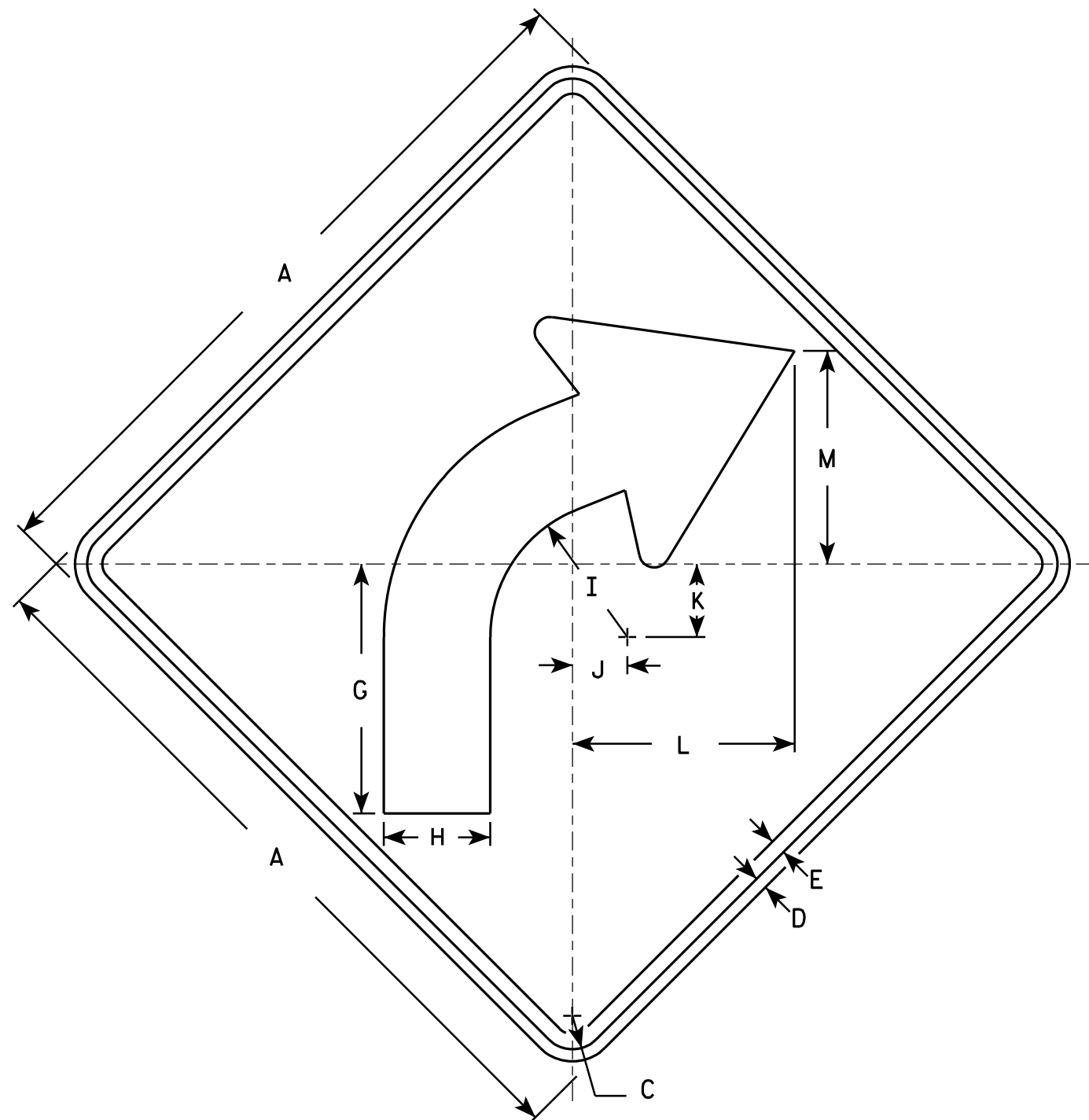
COUNTY:

SHEET NO:

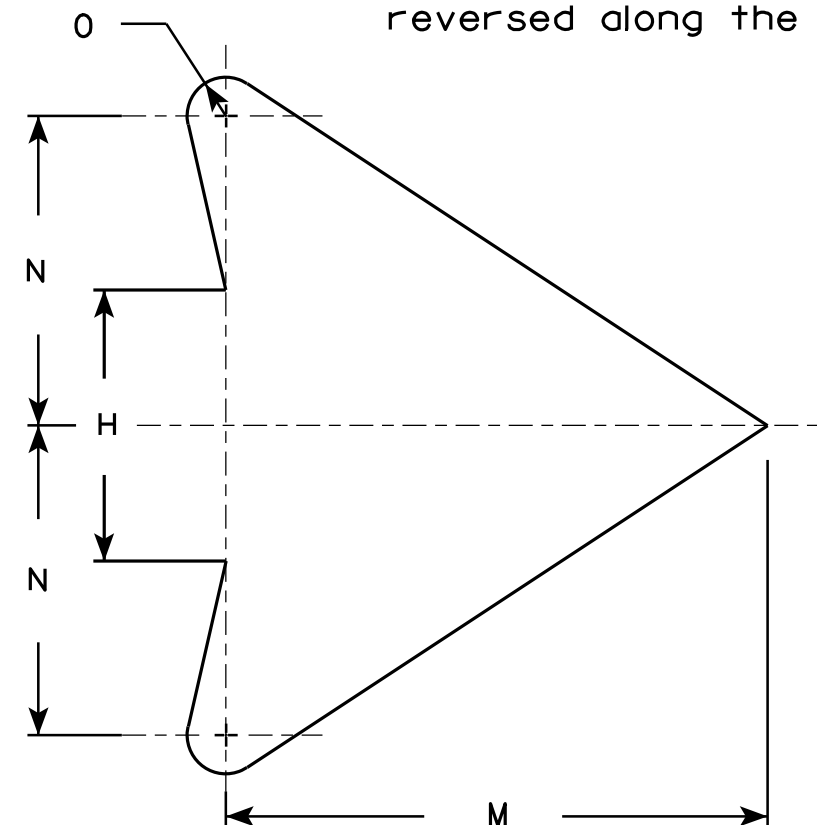
E

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W1-2L is the same as W1-2R except the arrow is reversed along the vertical centerline.



W1-2R



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2		8 1/4	3 1/2	4 1/2	1 3/4	2 3/8	7 1/4	7	4	1/2												4.0
2S	30		1 3/8	1/2	5/8		10 1/4	4 3/8	5 5/8	2 1/4	3	9 1/8	8 3/4	5	5/8												6.25
2M	36		1 5/8	5/8	3/4		12 3/8	5 1/4	6 3/4	2 5/8	3 1/2	10 7/8	10 1/2	6	3/4												9.0
3	36		1 5/8	5/8	3/4		12 3/8	5 1/4	6 3/4	2 5/8	3 1/2	10 7/8	10 1/2	6	3/4												9.0
4	36		1 5/8	5/8	3/4		12 3/8	5 1/4	6 3/4	2 5/8	3 1/2	10 7/8	10 1/2	6	3/4												9.0
5	48		2 1/4	3/4	1		16 1/2	7	9	3 1/2	4 5/8	14 1/2	14	8	1												16.0

STANDARD SIGN

W1-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/15/12 PLATE NO. W1-2.10

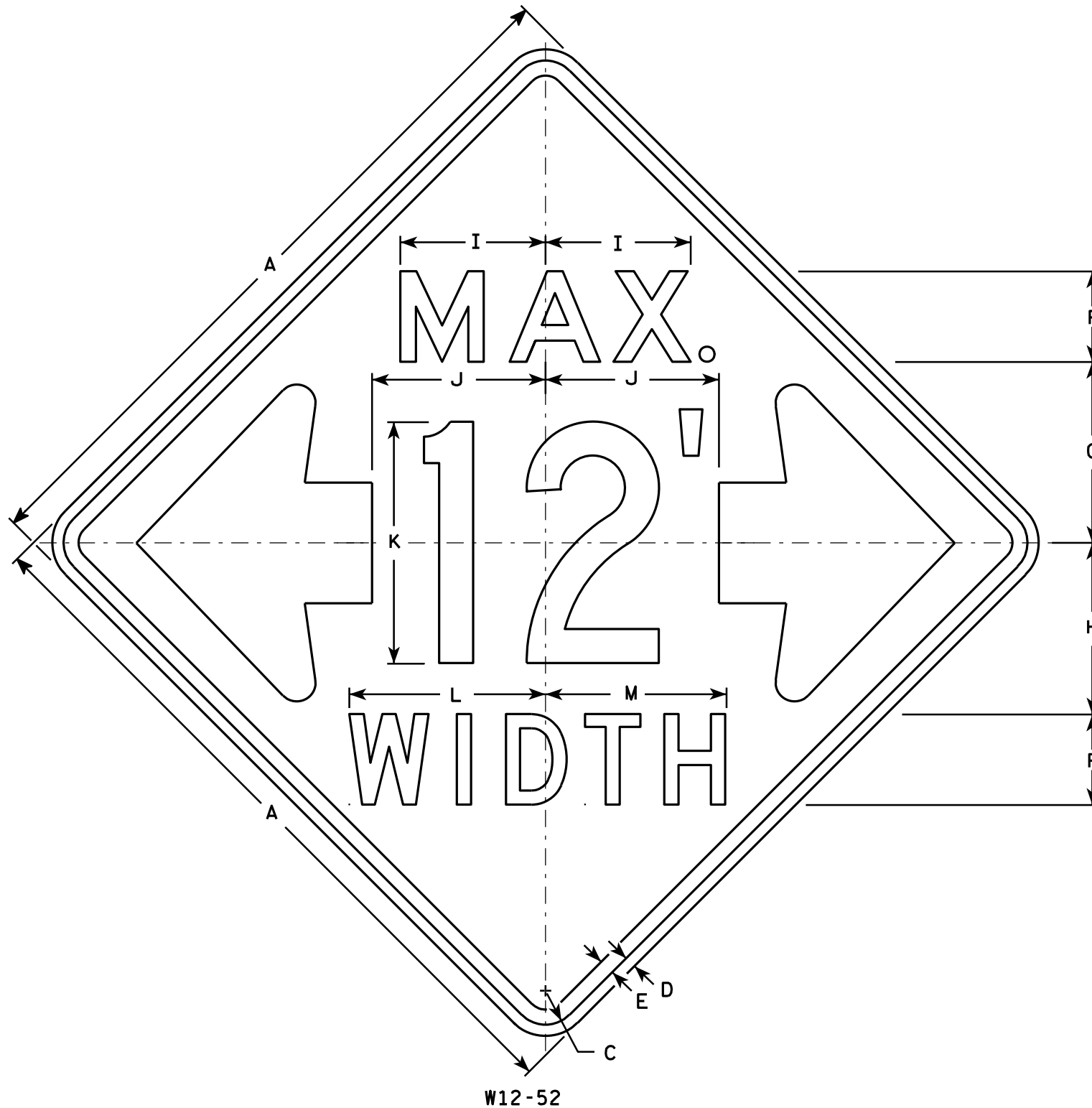
PROJECT NO:

HWY:

COUNTY:

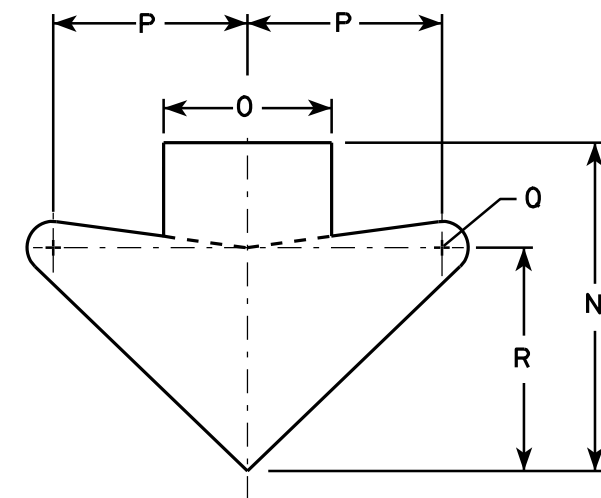
SHEET NO:

E



NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Orange
Message - Black
- Message Series - See note 5
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- The top line is series E, the numerals are series C, and the bottom line is series D.
- Substitute appropriate numerals and adjust spacing as required.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48		2 1/4	3/4	1	6	12	11 3/8	9 5/8	11 1/2	16	13	12	15 5/8	8	9 1/4	1 1/4	10 5/8									16.0
2M	48		2 1/4	3/4	1	6	12	11 3/8	9 5/8	11 1/2	16	13	12	15 5/8	8	9 1/4	1 1/4	10 5/8									16.0
3																											
4																											
5																											

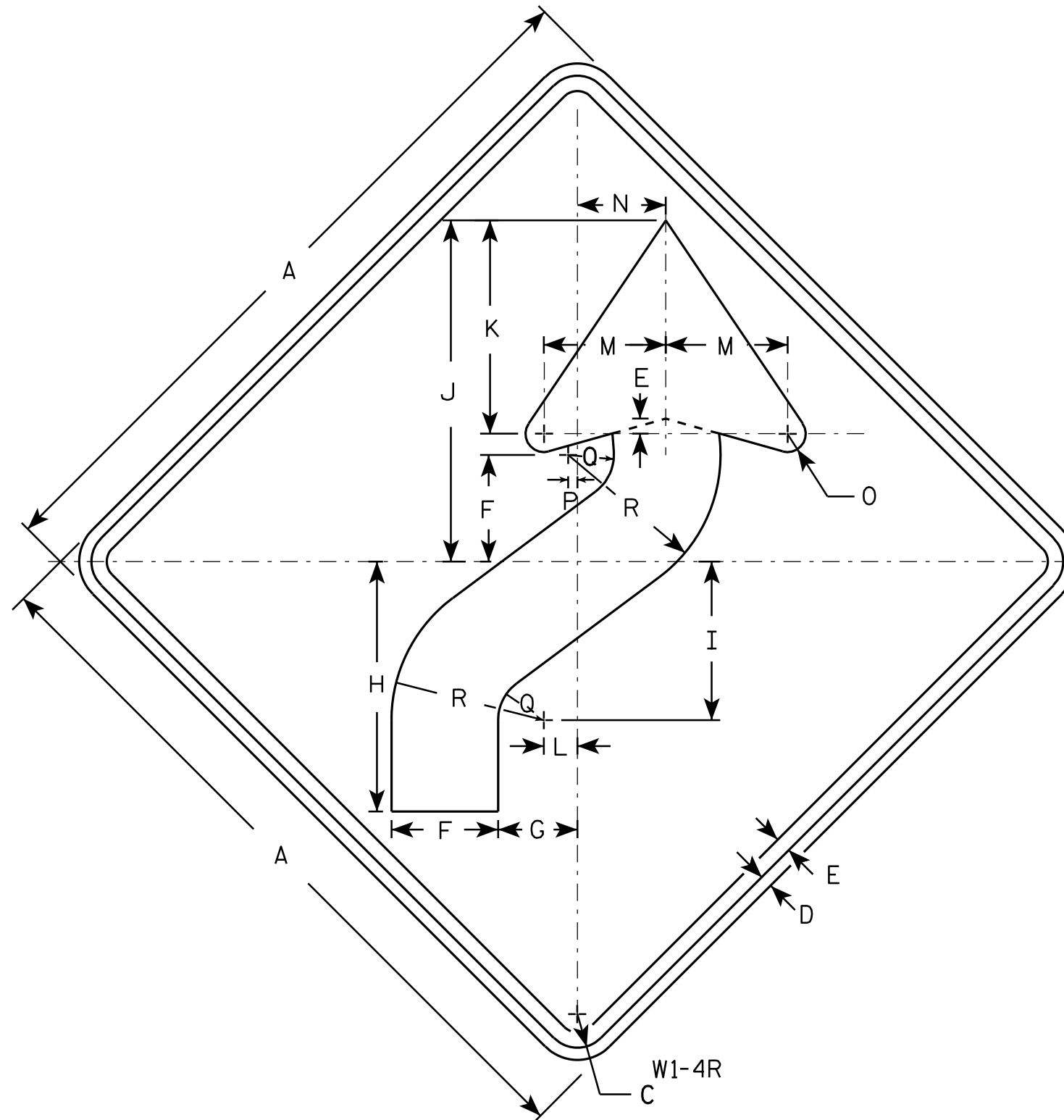
STANDARD SIGN W12-52

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 3/16/11 PLATE NO. W12-52.7

PROJECT NO: HWY: COUNTY: SHEET NO: E



NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Yellow
Message - Black
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- W1-4L is the same as W1-4R except the arrow is reversed along the vertical centerline.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	3 1/2	2 5/8	8 1/4	5 1/4	11 1/4	7	1 1/8	4	3	5/8	1/4	1 1/2	5									4.0
2S	30		1 3/8	1/2	5/8	4 3/8	3 1/4	10 1/4	6 1/2	14	8 3/4	1 3/8	5	3 5/8	3/4	3/8	1 7/8	6 1/4									6.25
2M	36		1 5/8	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
3	36		1 5/8	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
4	36		1 5/8	5/8	3/4	5 1/4	4	12 3/8	7 7/8	16 7/8	10 1/2	1 5/8	6	4 1/2	1	1/2	2 1/4	7 1/2									9.0
5	48		2 1/4	3/4	1	7	5 1/4	16 1/2	10 1/2	22 1/2	14	2 1/4	8	6	1 1/4	5/8	3	10									16.0

STANDARD SIGN

W1 - 4

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/17/12 PLATE NO. W1-4.11

PROJECT NO:

HWY:

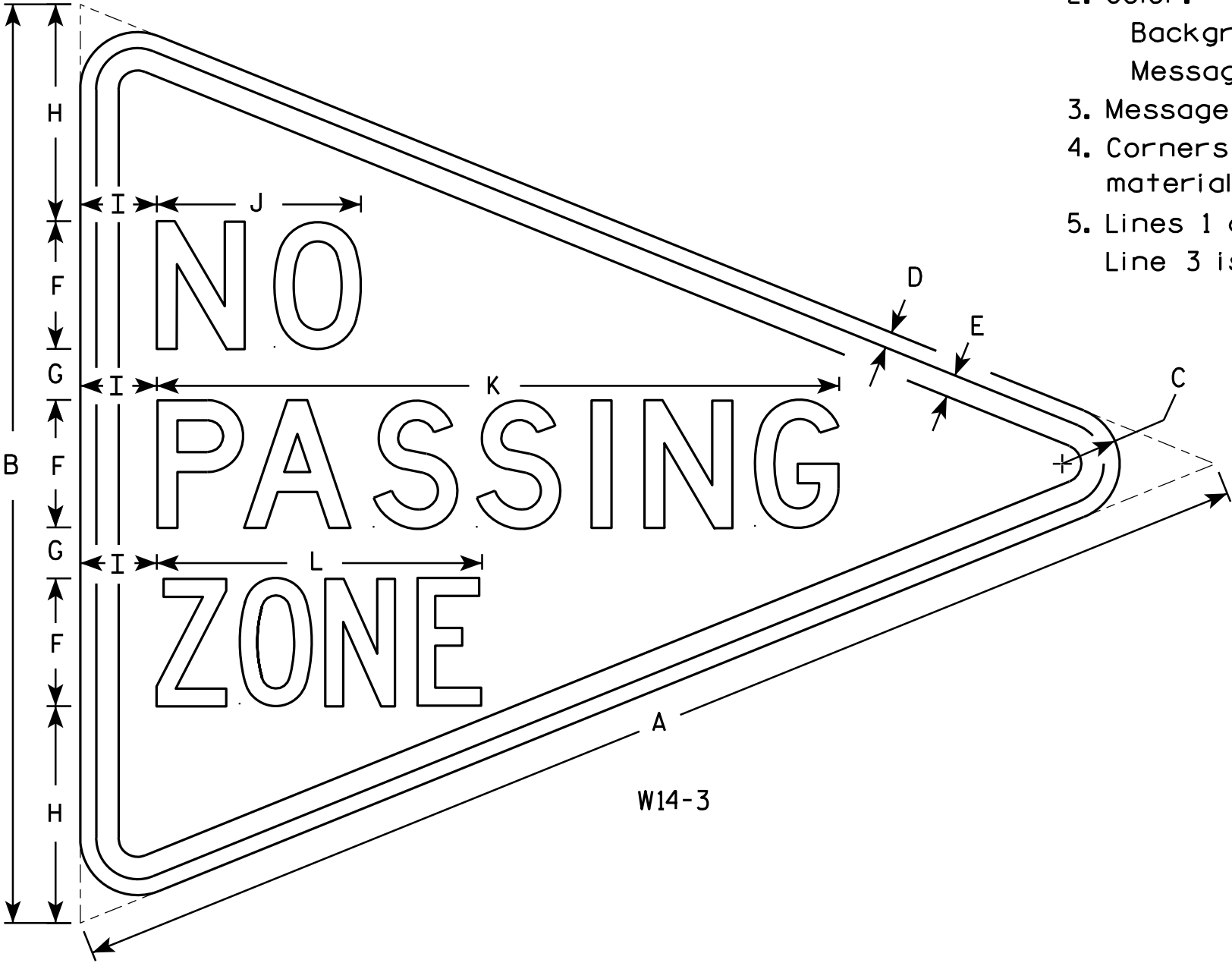
COUNTY:

SHEET NO:

E

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Message Series - See note 5
- 4. Corners and borders shall be rounded on all base materials for this sign.
- 5. Lines 1 and 2 are Series D.
Line 3 is series C.



W14-3

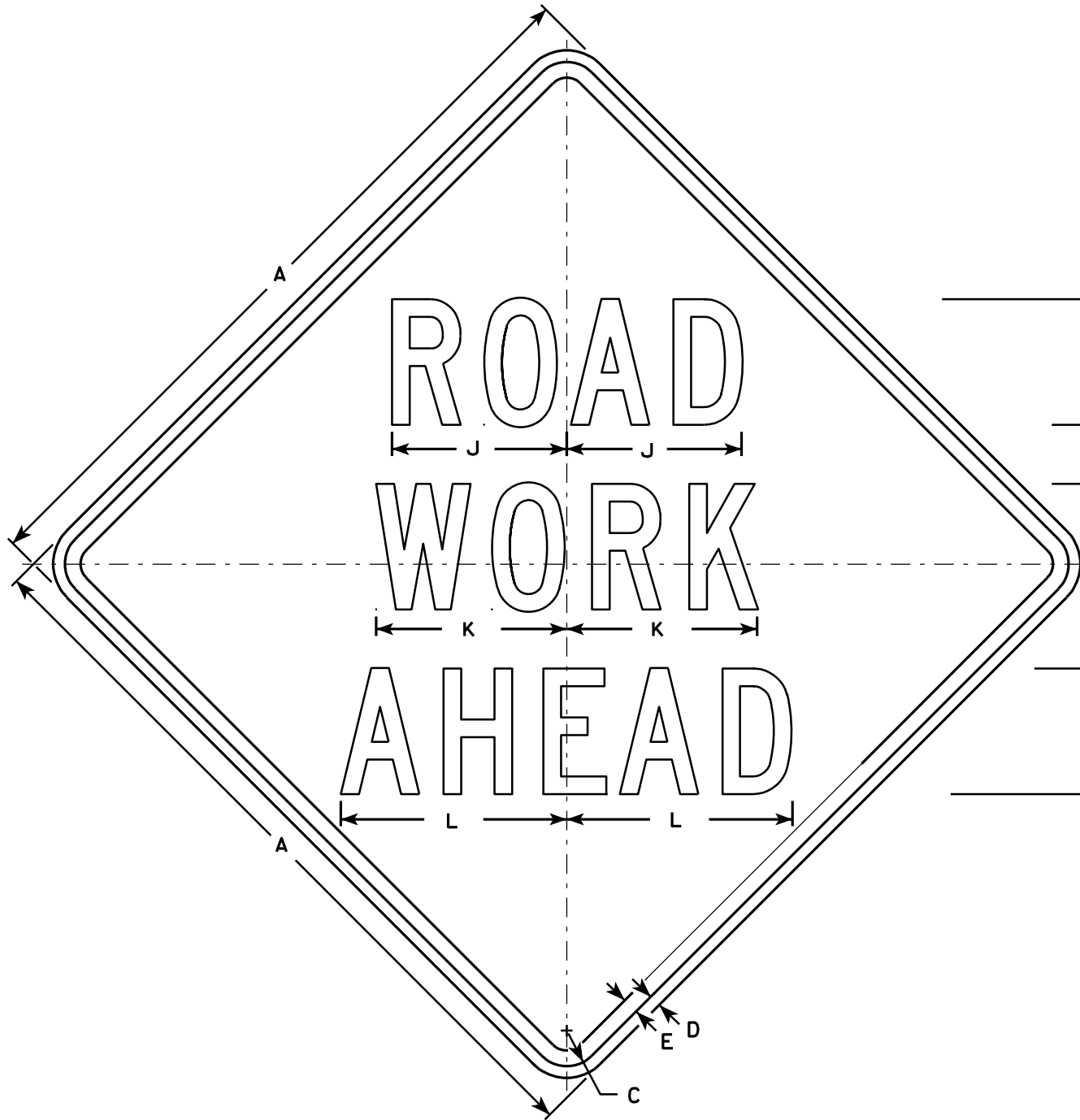
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	48	36	2 1/4	5/8	7/8	5	2	8 1/2	3	8	26 3/4	12 3/4															6.0
2M	48	36	2 1/4	5/8	7/8	5	2	8 1/2	3	8	26 3/4	12 3/4															6.0
3	64	48	3	3/4	1 1/4	6	3	12	4	10 3/4	33 5/8	16 1/2															10.7
4																											
5																											

STANDARD SIGN
W14-3

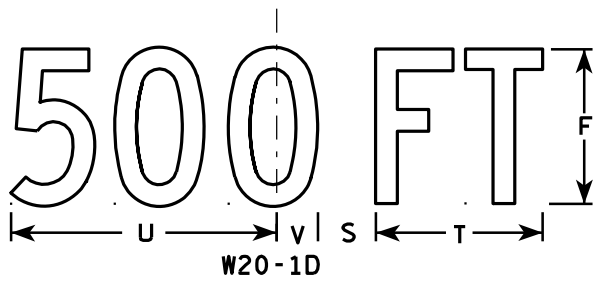
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

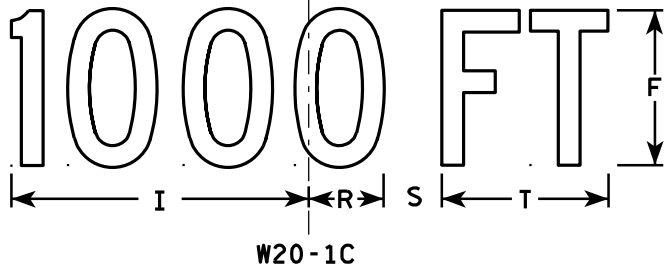
DATE 6/7/10 PLATE NO. W14-3.9



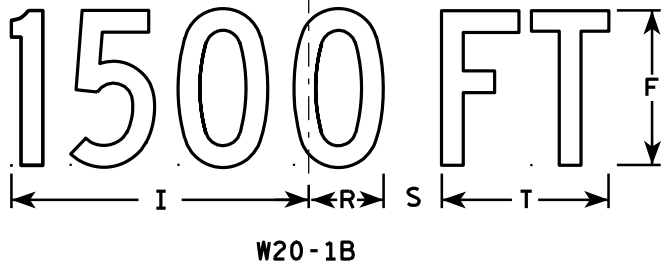
W20-1A



W20-1D



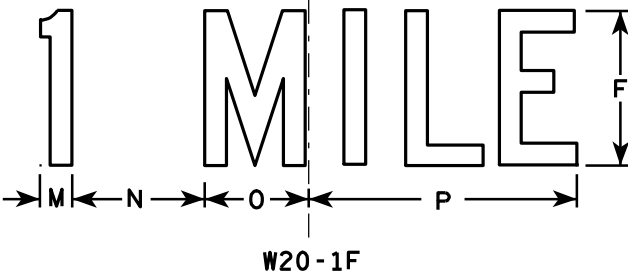
W20-1C



W20-1B



W20-1G



W20-1F

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Orange
Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36		1 3/8	1/2	5/8	5	2 5/8	3 1/4	10 1/8	7	7 5/8	8 7/8	1 1/8	4 1/2	3 1/2	9		2 1/2	1 7/8	5 5/8	9	1 3/8	8	1 3/4	10 3/4	6	9.0
2S	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8		3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
2M	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8		3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
3	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8		3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
4	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8		3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0
5	48		2 1/4	3/4	1	8	3 3/4	5 1/8	15 3/8	11 1/8	12 1/8	14 3/8	1 5/8	6 7/8	5 3/8	13 7/8		3 7/8	3	8 5/8	13 3/4	2 1/8	11 7/8	2 3/4	16 3/8	9	16.0

PROJECT NO:

SHEET NO:

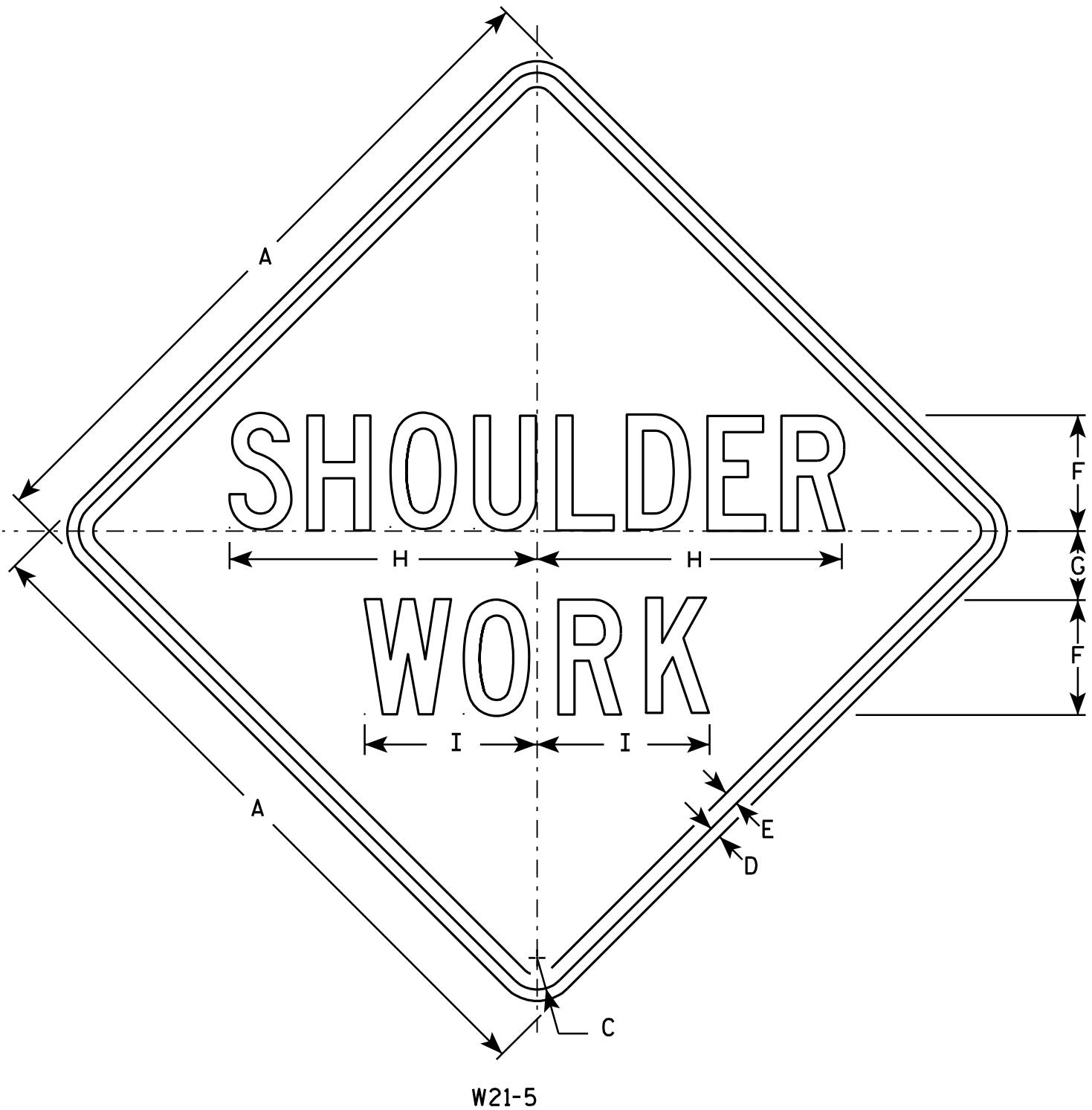
E

STANDARD SIGN
W20-1A, B, C, D, F & G

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
For State Traffic Engineer

DATE 3/18/11
PLATE NO. W20-1.9



NOTES

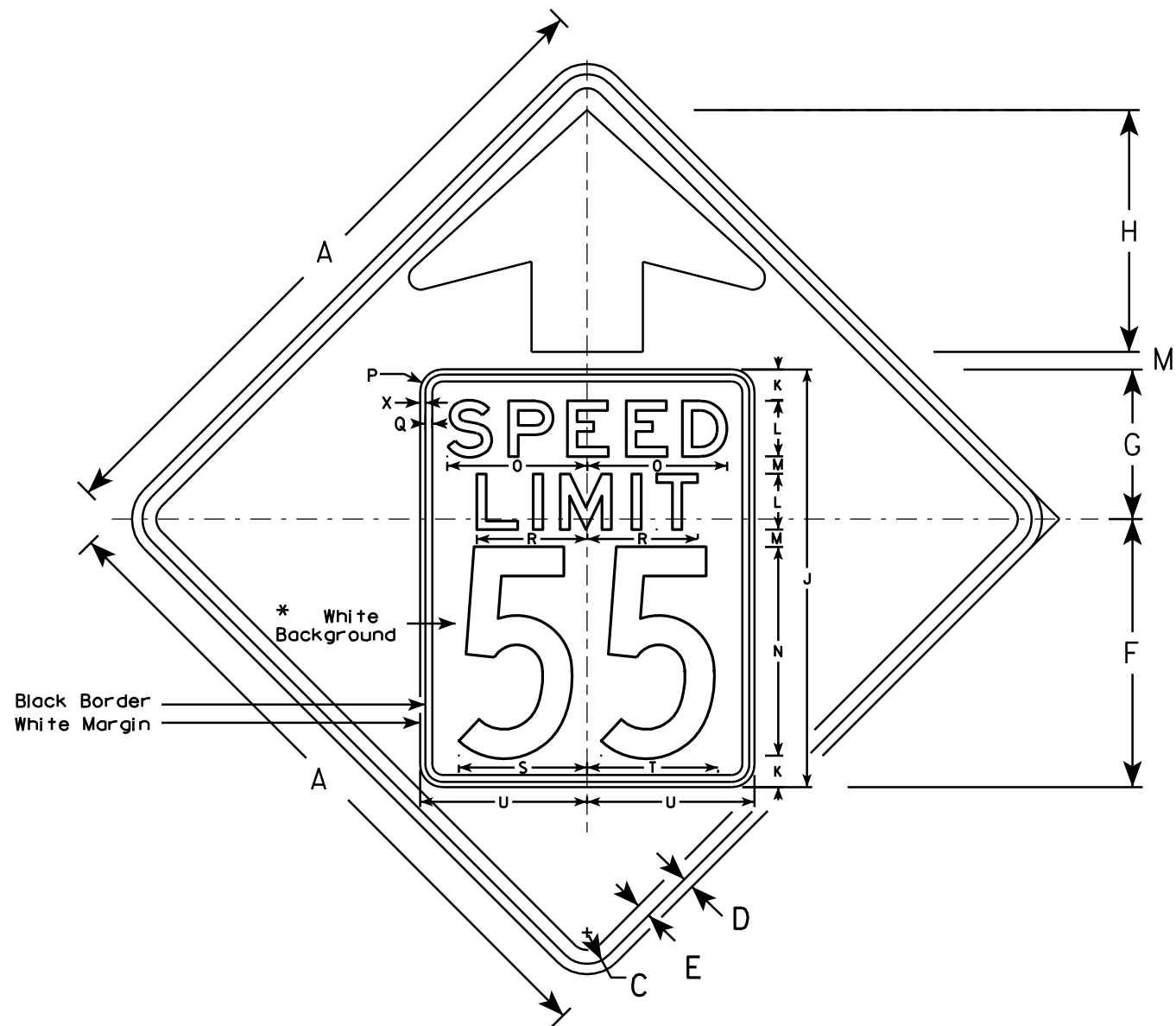
- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - Orange
 - Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	4	2 1/2	10 3/4	6																		4.0
2S	30		1 3/8	1/2	5/8	5	3	13 3/8	7 1/2																		6.25
2M	30		1 3/8	1/2	5/8	5	3	13 3/8	7 1/2																		6.25
3	36		1 5/8	5/8	3/4	6	3 1/2	16	9																		9.0
4	48		2 1/4	3/4	1	8	5	21 3/8	11 1/4																		16.0
5	48		2 1/4	3/4	1	8	5	21 3/8	11 1/4																		16.0

STANDARD SIGN
W21-5

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer
DATE 3/21/11 PLATE NO. W21-5.5

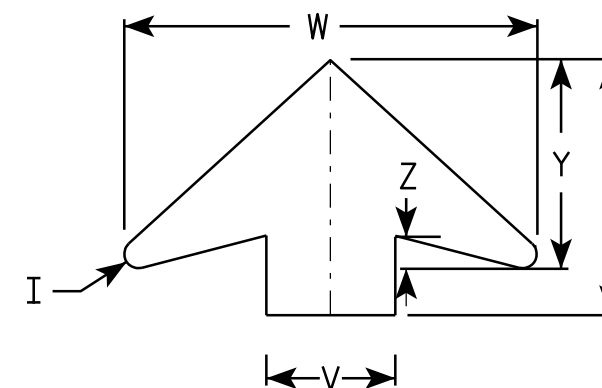


W3-5

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color: *
Background - YELLOW*
Message - BLACK
3. Message Series - C for numbers Series E for wording
4. Substitute appropriate numerals and optically adjust spacing to achieve proper balance

*Speed Limit Sign shall have a White Background



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	36		1 5⁄8	5⁄8	3⁄4	14 1⁄2	9 1⁄2	11 1⁄2	5⁄8	24	2	3	1	12	7 1⁄8	1 1⁄2	3⁄8	5 3⁄4	7 1⁄4	7 1⁄8	9	6	19 1⁄4	3⁄8	9 3⁄4	1 5⁄8	9.0
2M	36		1 5⁄8	5⁄8	3⁄4	14 1⁄2	9 1⁄2	11 1⁄2	5⁄8	24	2	3	1	12	7 1⁄8	1 1⁄2	3⁄8	5 3⁄4	7 1⁄4	7 1⁄8	9	6	19 1⁄4	3⁄8	9 3⁄4	1 5⁄8	9.0
3	36		1 5⁄8	5⁄8	3⁄4	14 1⁄2	9 1⁄2	11 1⁄2	5⁄8	24	2	3	1	12	7 1⁄8	1 1⁄2	3⁄8	5 3⁄4	7 1⁄4	7 1⁄8	9	6	19 1⁄4	3⁄8	9 3⁄4	1 5⁄8	9.0
4	48		2 1⁄4	3⁄4	1	19 1⁄4	10 3⁄4	17 3⁄8	7⁄8	30	2 1⁄4	4	1 1⁄4	15	10	1 5⁄8	1⁄2	8	9 1⁄4	9 3⁄8	12	8	25 5⁄8	3⁄8	13	2	16.0
5	48		2 1⁄4	3⁄4	1	19 1⁄4	10 3⁄4	17 3⁄8	7⁄8	30	2 1⁄4	4	1 1⁄4	15	10	1 5⁄8	1⁄2	8	9 1⁄4	9 3⁄8	12	8	25 5⁄8	3⁄8	13	2	16.0

STANDARD SIGN

W3-5

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

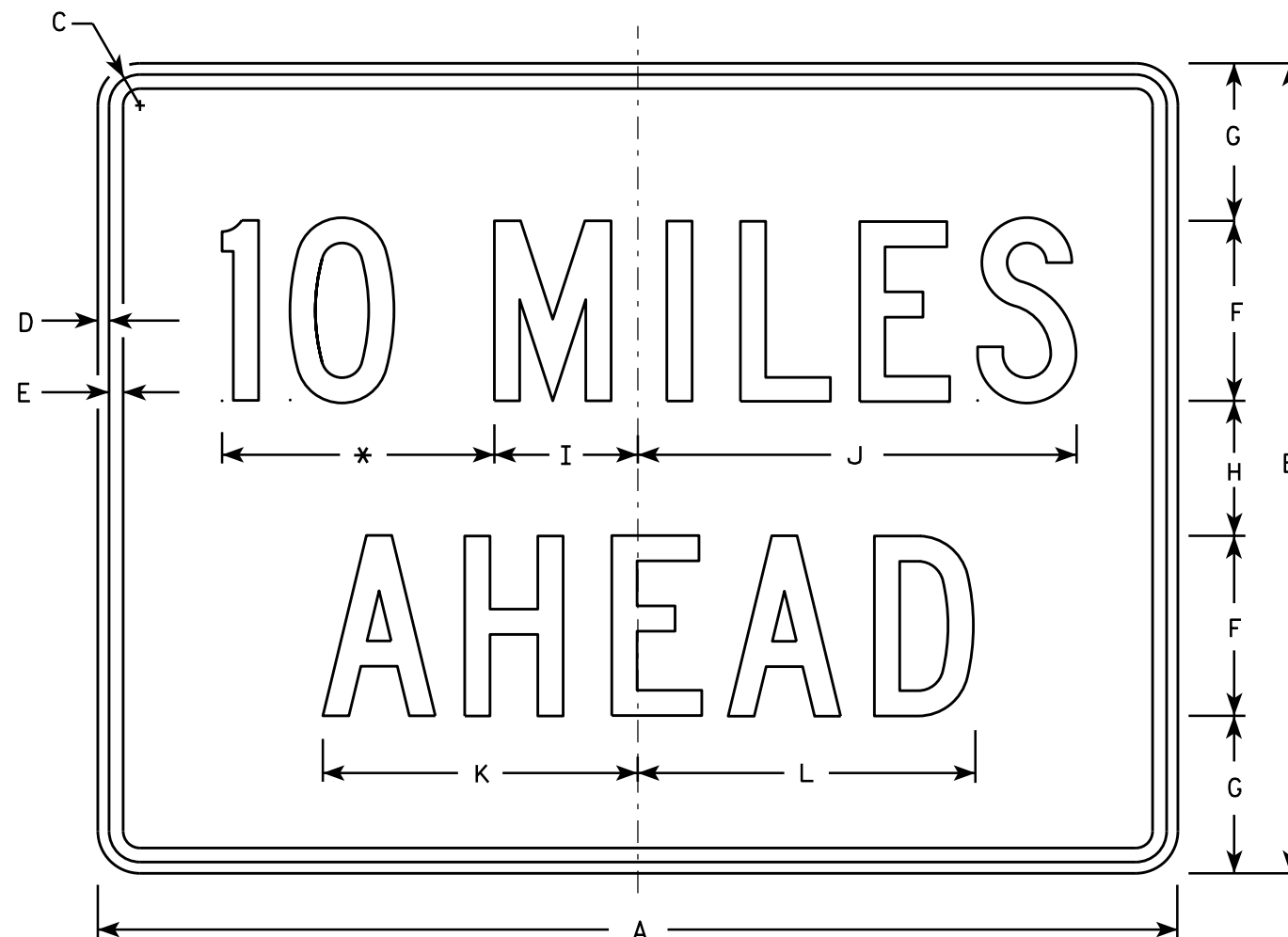
DATE 5/29/12

PLATE NO. W3-5.5

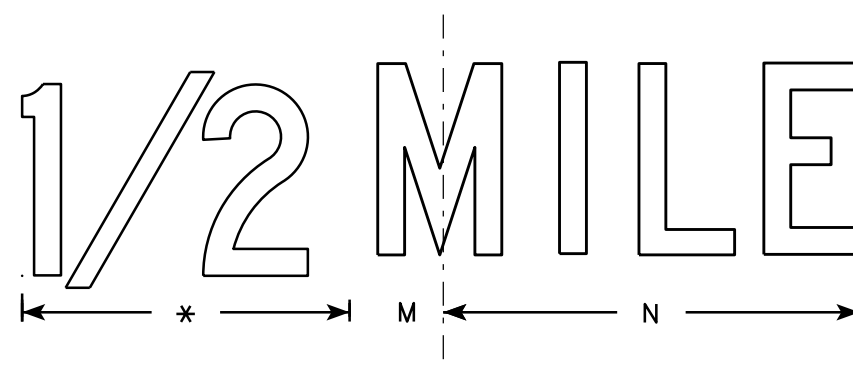
PROJECT NO:

SHEET NO:

E



W057-52



* See note 5

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Orange
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	24	1 1/8	3/8	1/2	6	4 1/2	3	4 3/4	14 5/8	10 5/8	11 3/8	2	13													6.0
2S	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	17 3/8													12.0
2M	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	17 3/8													12.0
3	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	17 3/8													12.0
4	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	17 3/8													12.0
5	48	36	1 3/8	1/2	5/8	8	7	6	6 3/8	19 1/2	14	15	2 3/4	17 3/8													12.0

STANDARD SIGN
W057-52

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch
for State Traffic Engineer

DATE 11/20/13

PLATE NO. W057-52.1

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

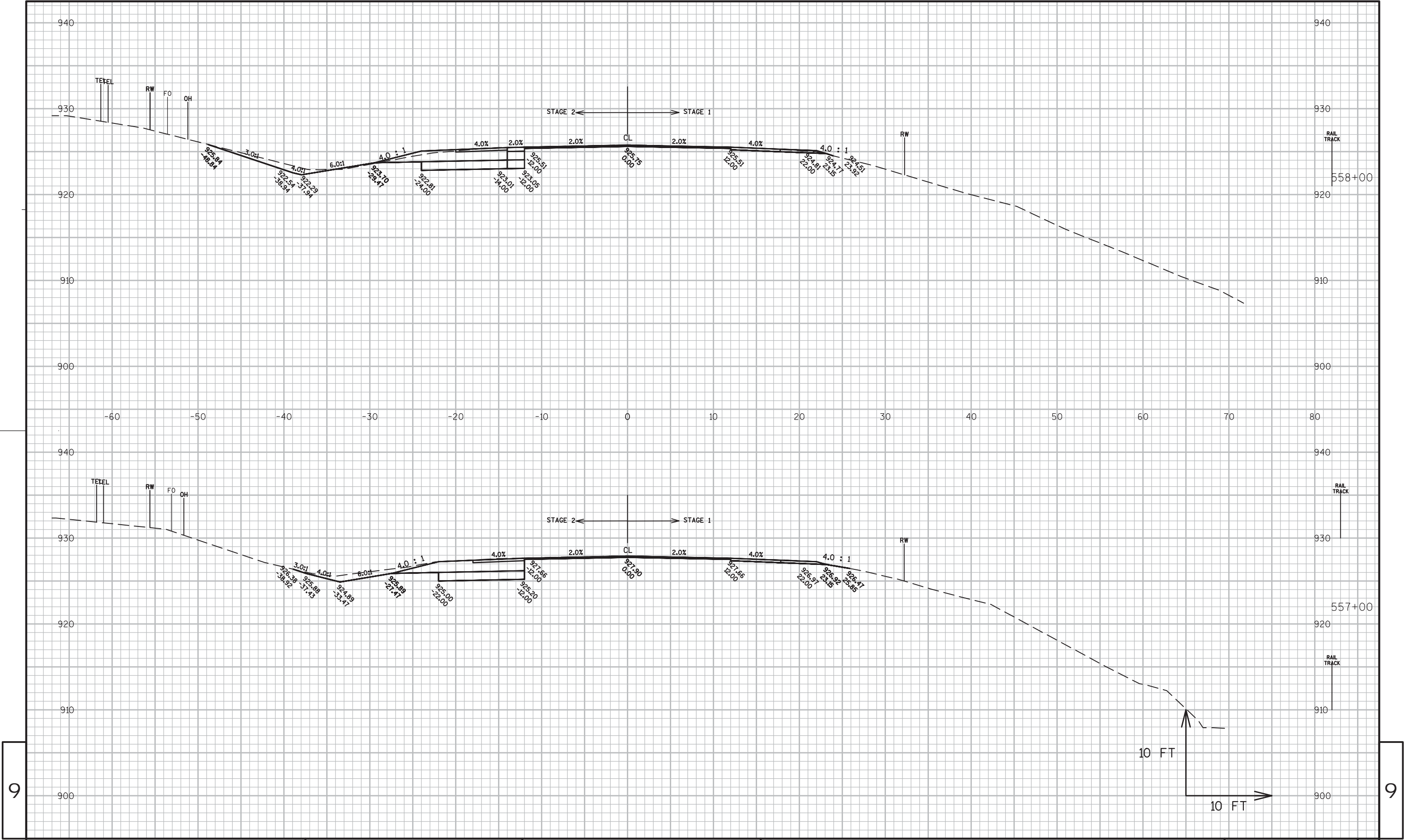
E

EARTHWORK TABLE

START STATION		LENGTH (FT)	TOTAL AREA		INCREMENTAL VOLUME (CY)		CUMULATIVE VOL (CY)			MASS	
STATION		DISTANCE	CUT (SF)	FILL (SF)	CUT	FILL	CUT	FILL	EXPENDED FILL 1.25	ORDINATE	REMARKS
557+00		0	30.5	0.0							
558+00		100	32.8	0.0	117	0	117	0	0	117	
559+00		100	38.8	0.0	133	0	250	0	0	250	
560+00		100	46.0	2.0	157	4	407	4	5	402	
561+00		100	47.5	1.0	173	6	580	9	12	568	
562+00		100	72.6	3.1	222	8	802	17	21	781	
563+00		100	75.4	8.0	274	21	1076	37	47	1029	
564+00		100	90.5	15.0	307	43	1383	80	100	1283	
565+00		100	88.9	20.0	332	65	1716	145	181	1535	
566+00		100	79.0	24.0	311	81	2027	226	283	1744	
567+00		100	94.9	25.0	322	91	2349	317	396	1952	
568+00		100	179.7	29.0	508	100	2857	417	521	2336	
569+00		100	105.9	1.0	529	56	3386	473	591	2795	
570+00		100	119.1	1.0	417	4	3802	476	595	3207	
571+00		100	74.9	2.2	359	6	4162	482	603	3559	
572+00		100	72.6	6.5	273	16	4435	498	623	3812	
573+00		100	70.0	14.0	264	38	4699	536	670	4028	
574+00		100	71.8	11.8	262	48	4961	584	730	4231	
575+00		100	49.1	10.1	224	40	5185	625	781	4404	
576+00		100	42.9	10.0	170	37	5355	662	827	4528	
577+00		100	52.1	5.0	176	28	5531	690	862	4669	
578+00		100	53.9	3.9	196	16	5727	706	883	4845	
579+00		100	50.0	1.7	192	10	5920	716	896	5024	
580+00		100	36.4	5.0	160	12	6080	729	911	5169	
581+00		100	29.4	8.0	122	24	6202	753	941	5261	
582+00		100	28.2	7.5	107	29	6308	782	977	5331	
582+50		50	0.0	7.5	26	14	6335	795	994	5340	
		2550	0		6335						
							CUT		FILL	WASTE	
							6335		994	5340	

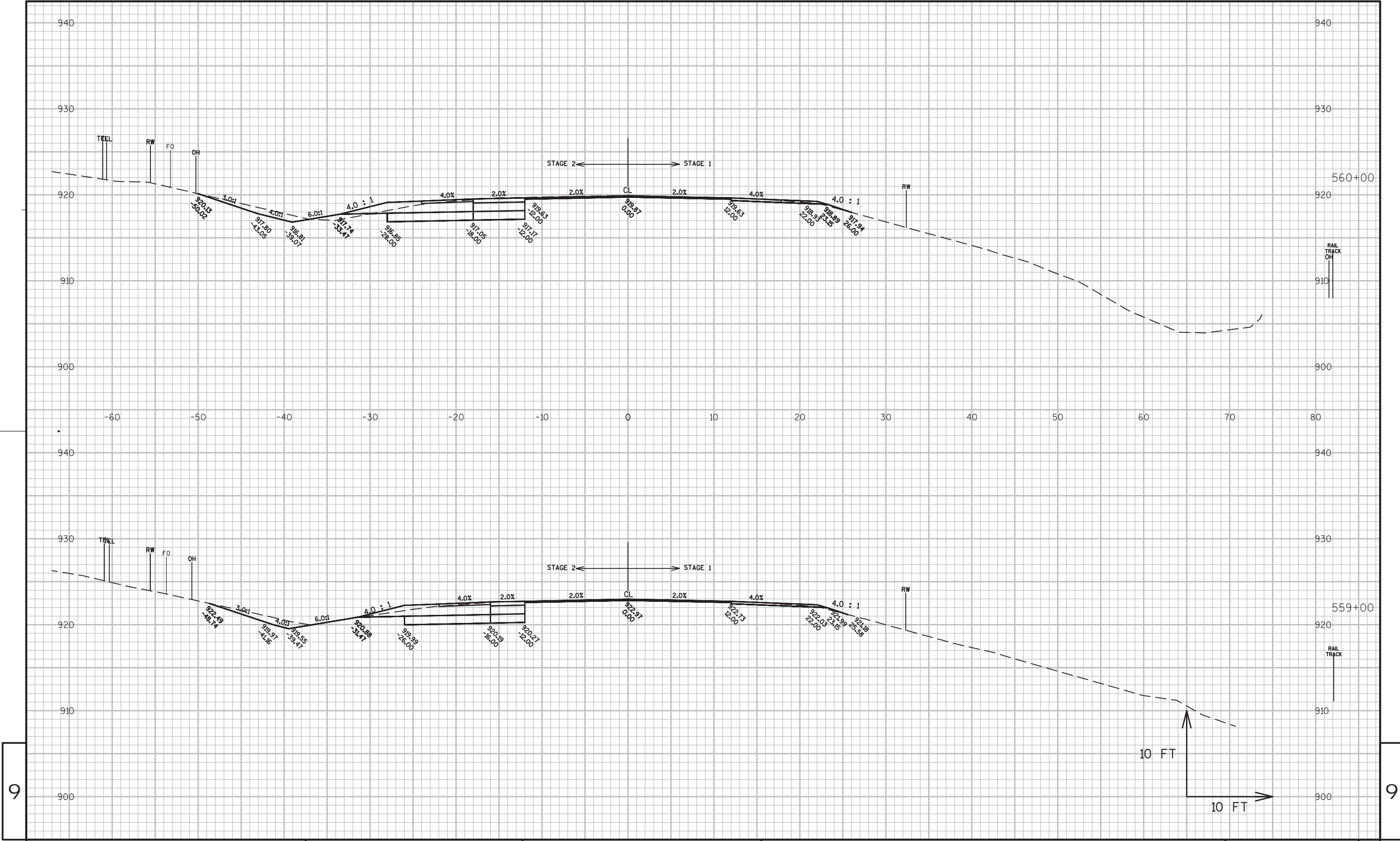
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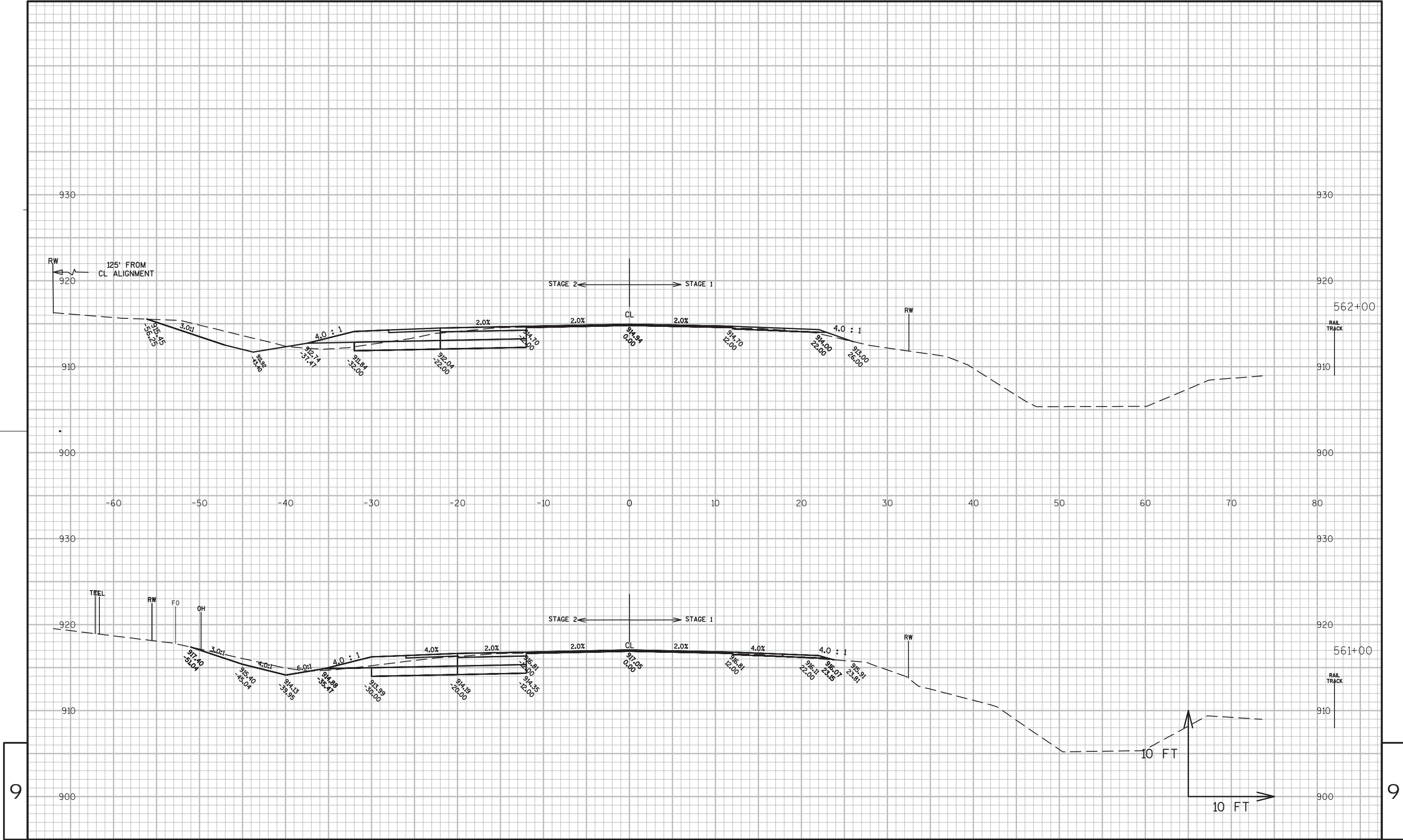
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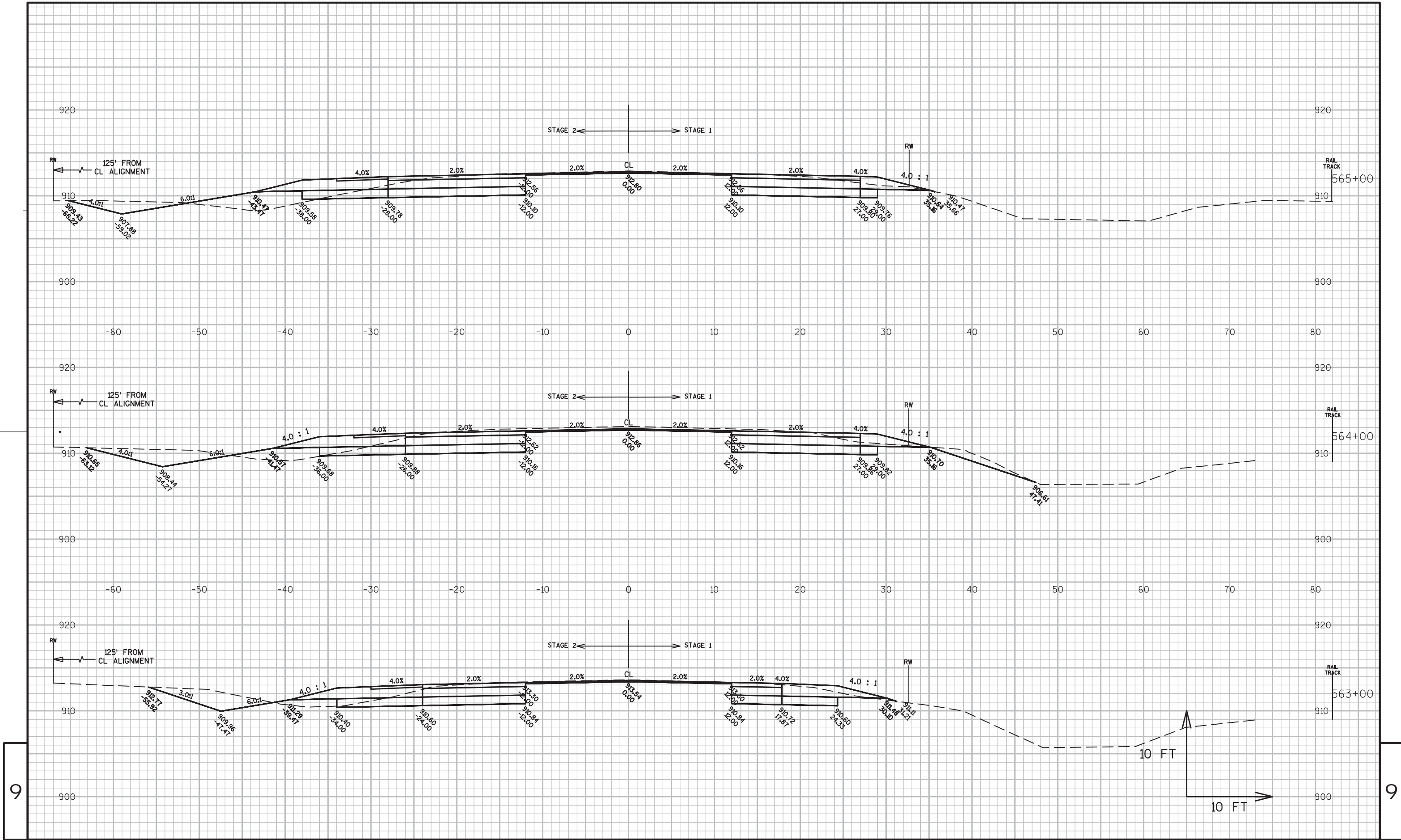
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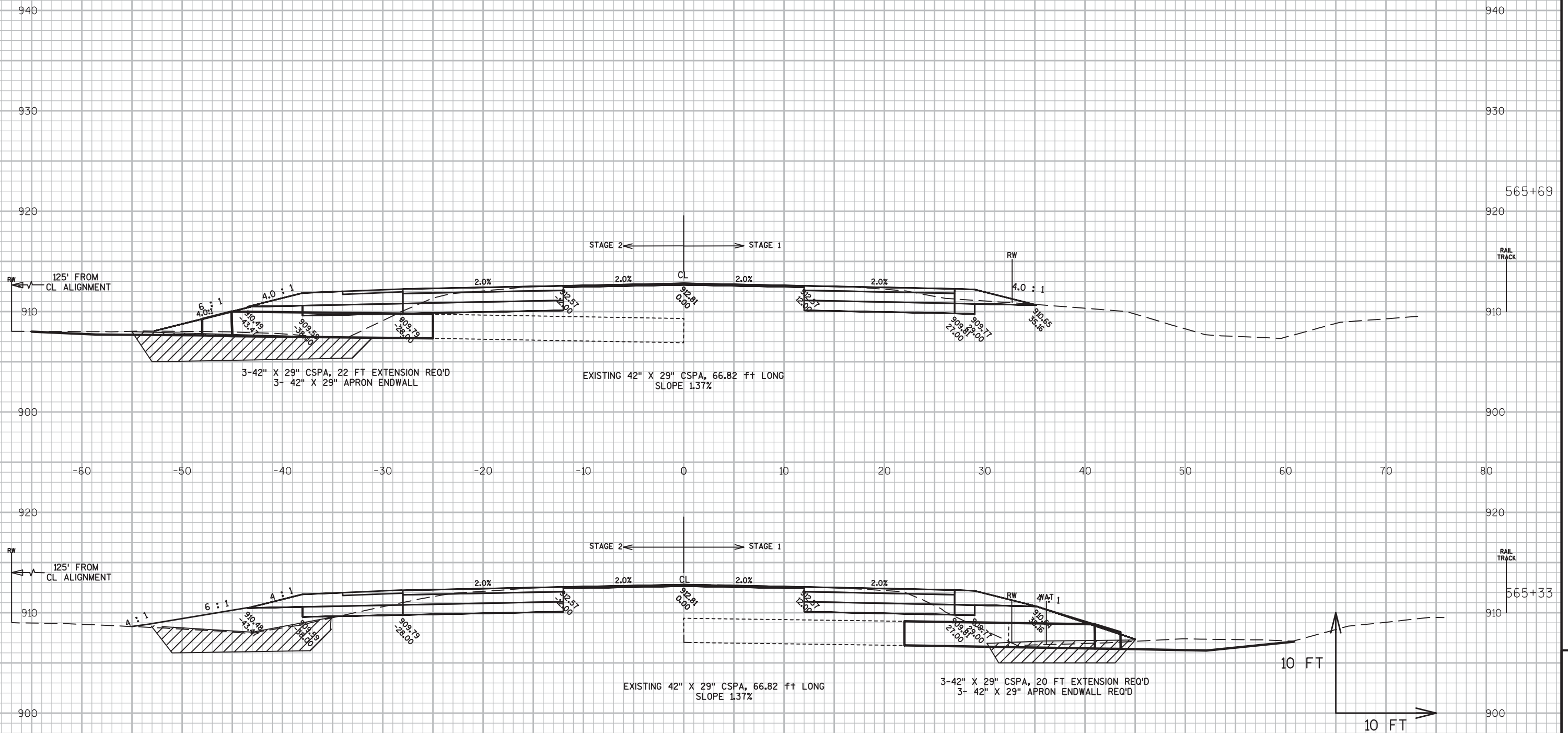


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PROJECT NO:5310-00-78

HWY:USH 14

COUNTY:DANE

USH 14 - STAGE 1 & 2

SHEET

E

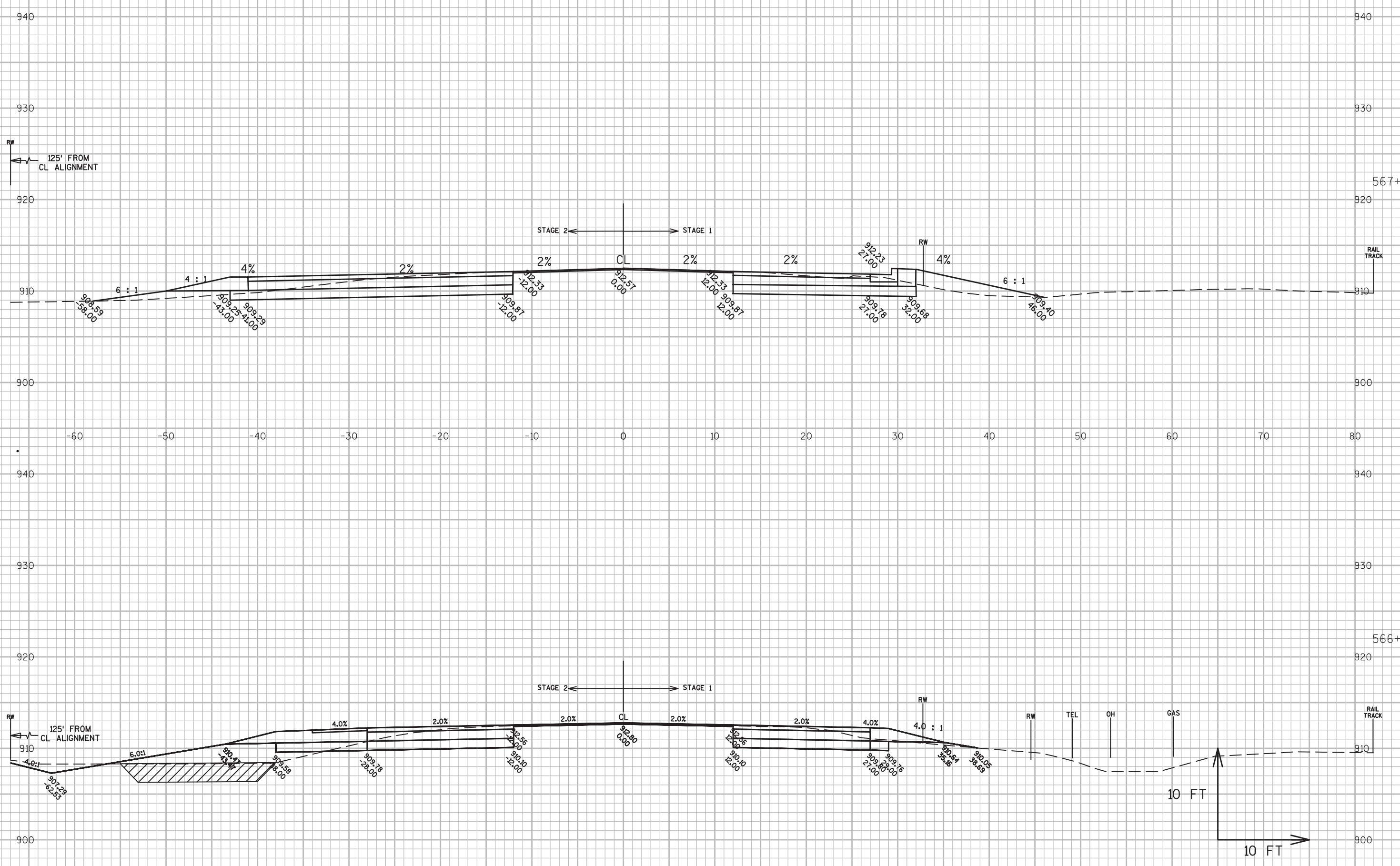
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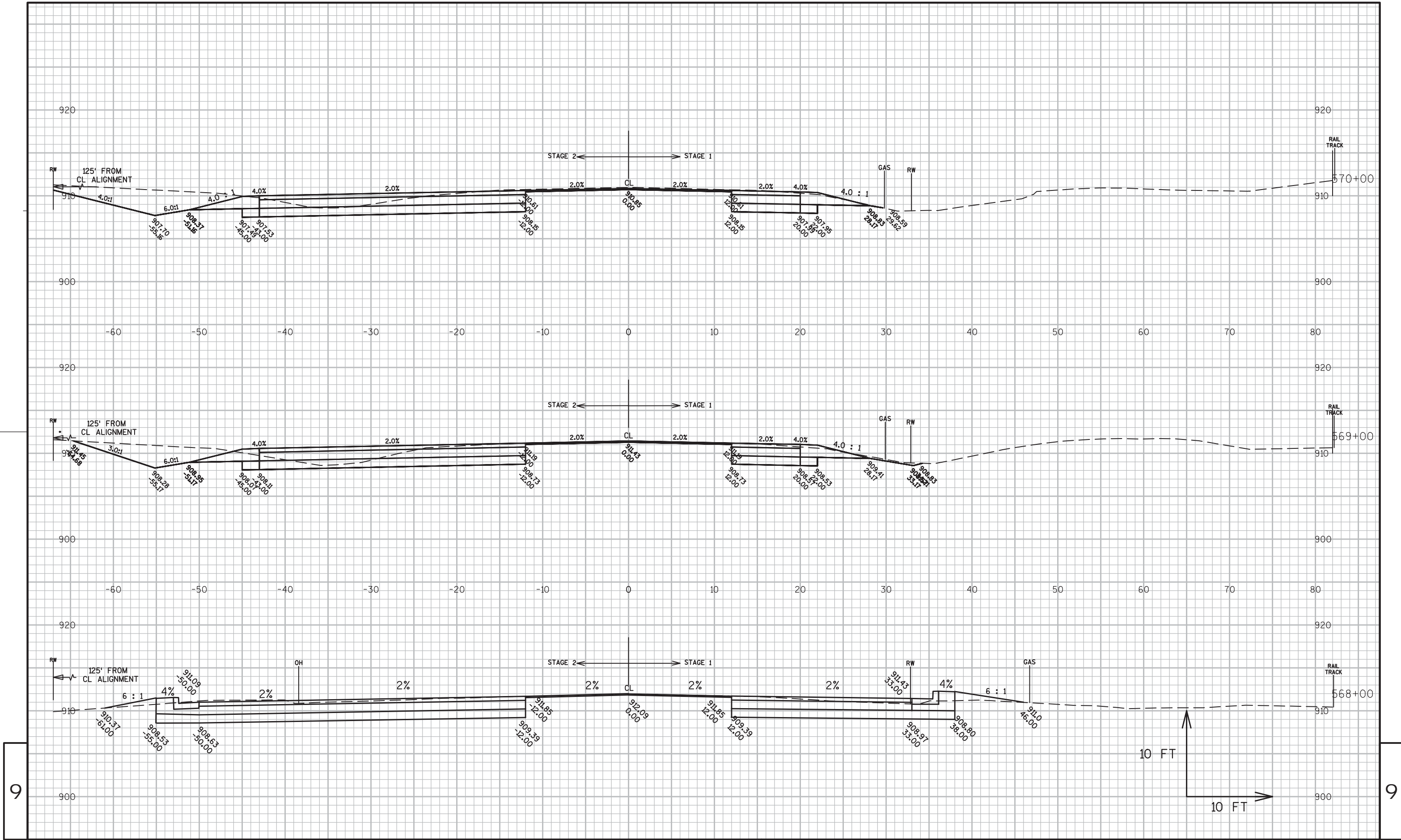
PLOT DATE : 11/25/2014 12:17 PM

PLOT BY : BHUIYAN, MOHAMMAD E PLOT NAME :

PLOT SCALE : 1:10-XREF

WISDOT/CADDs SHEET 49





PROJECT NO:5310-00-78

HWY:USH 14

COUNTY:DANE

USH 14 - STAGE 1 & 2

SHEET

E

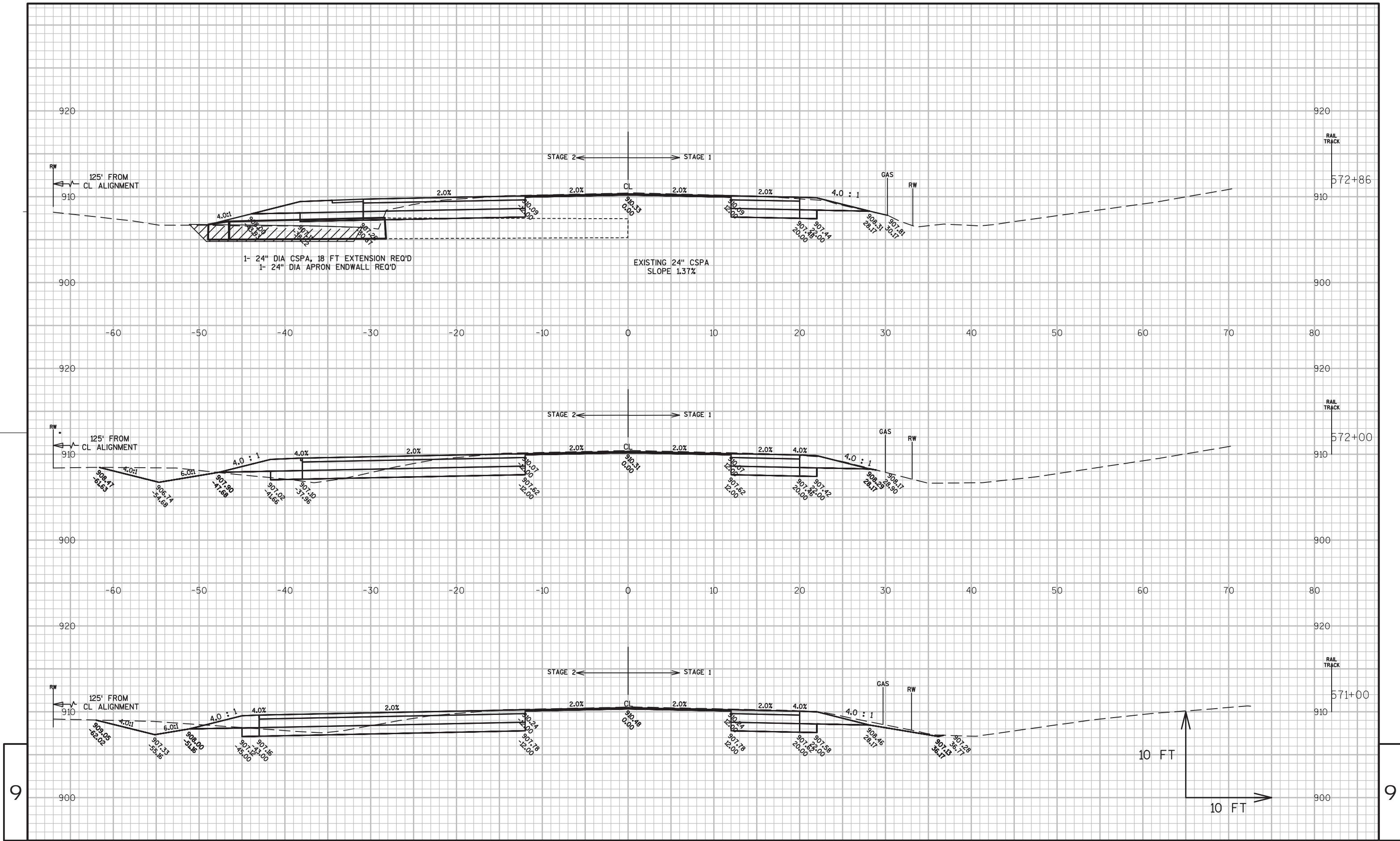
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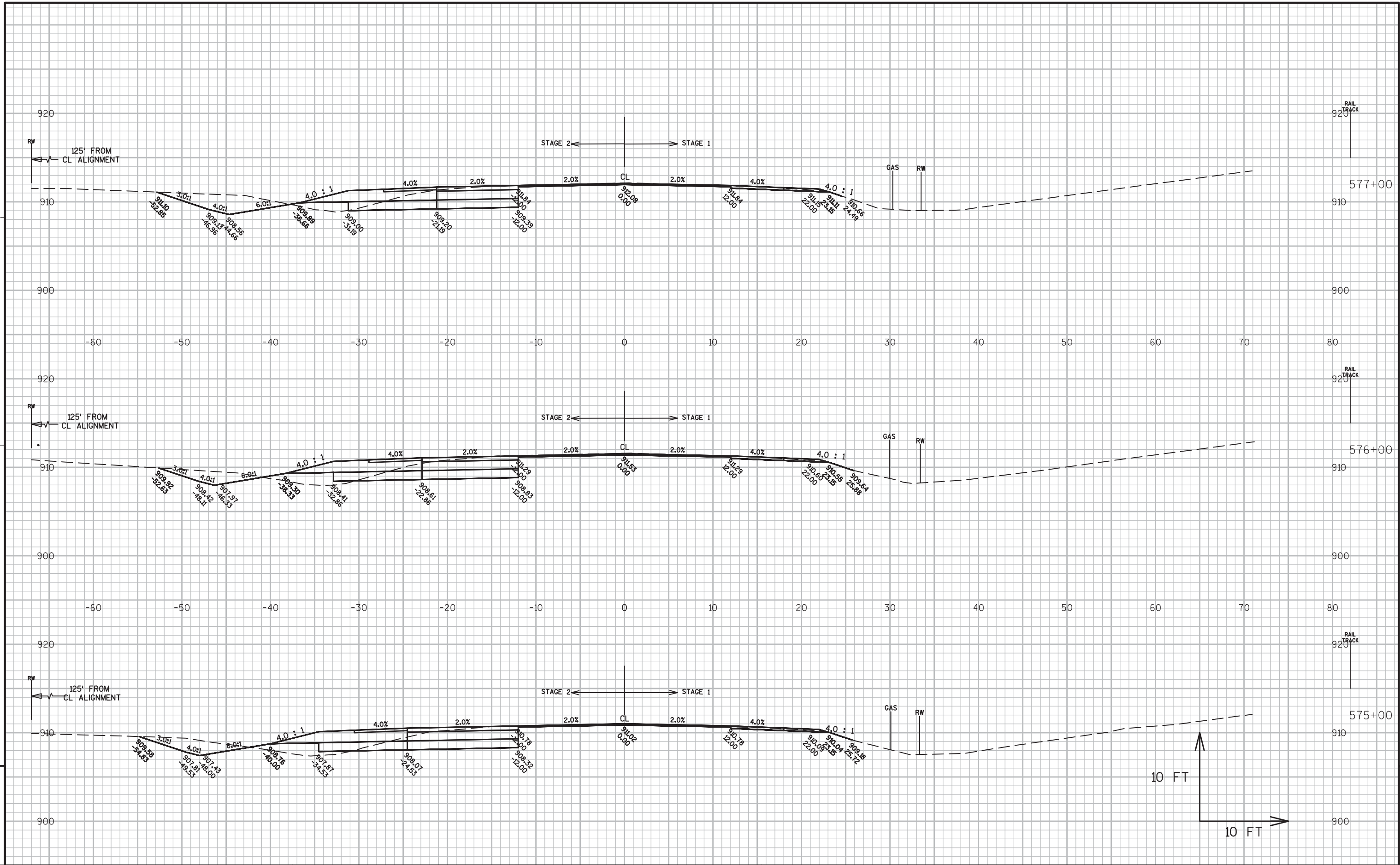
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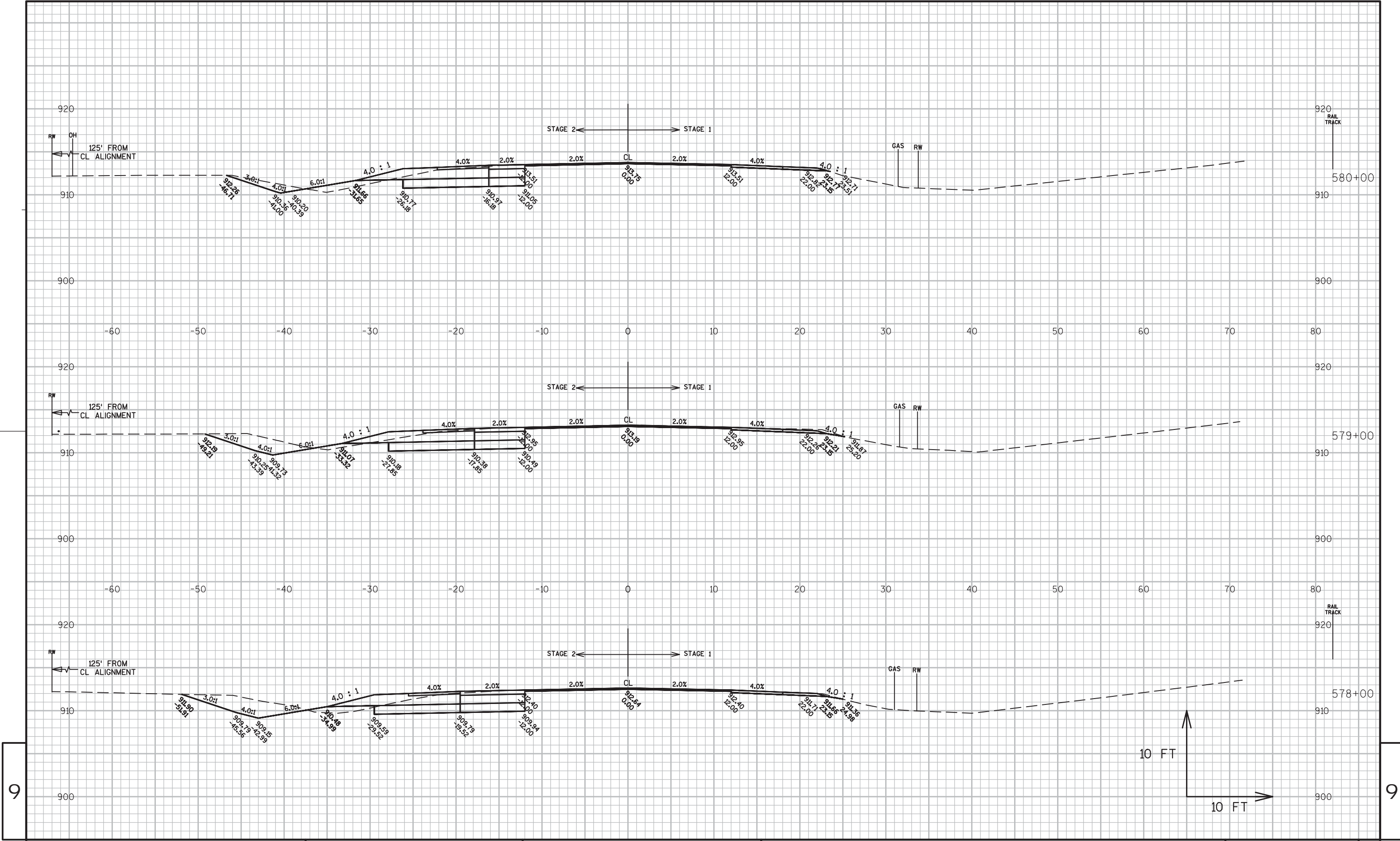
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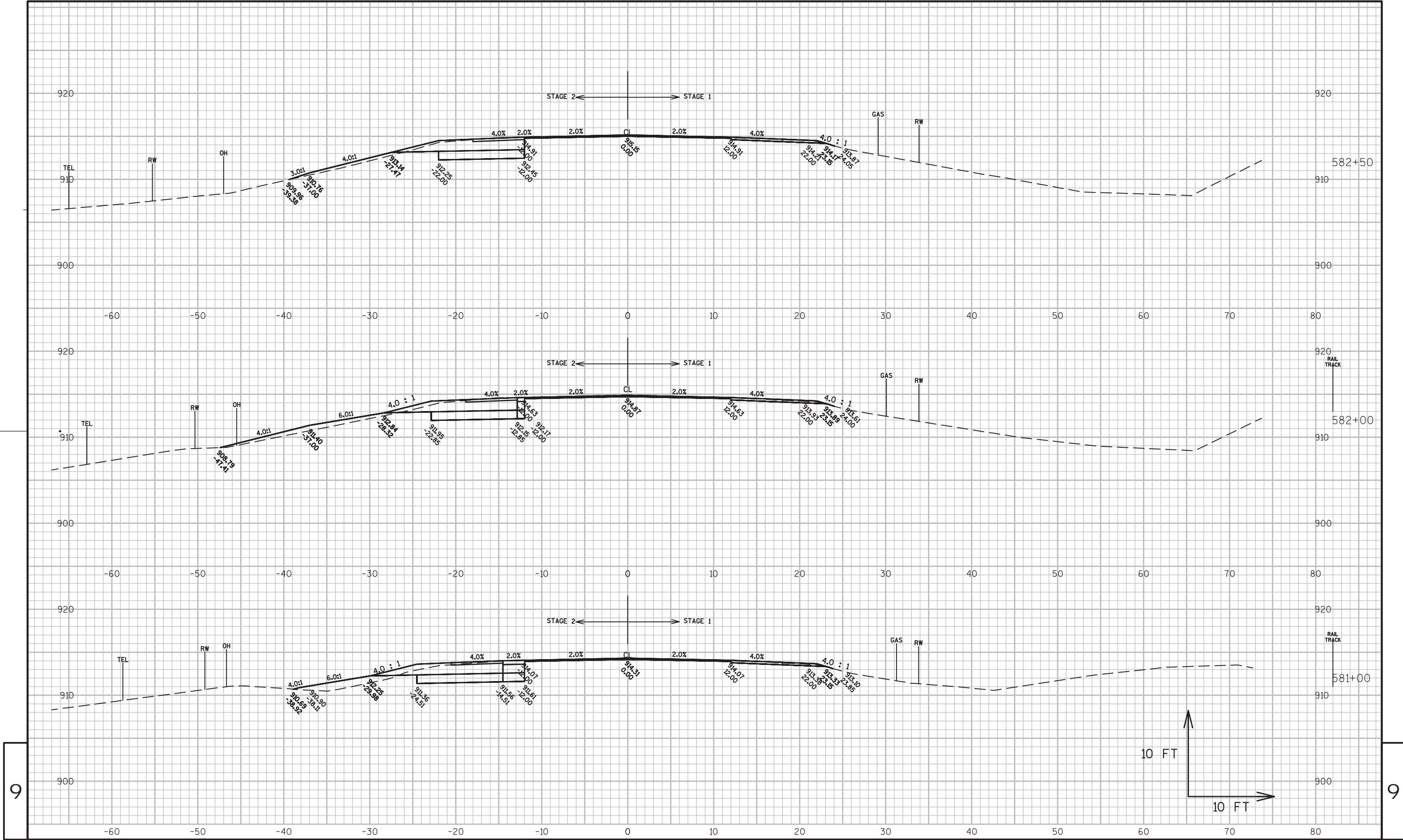
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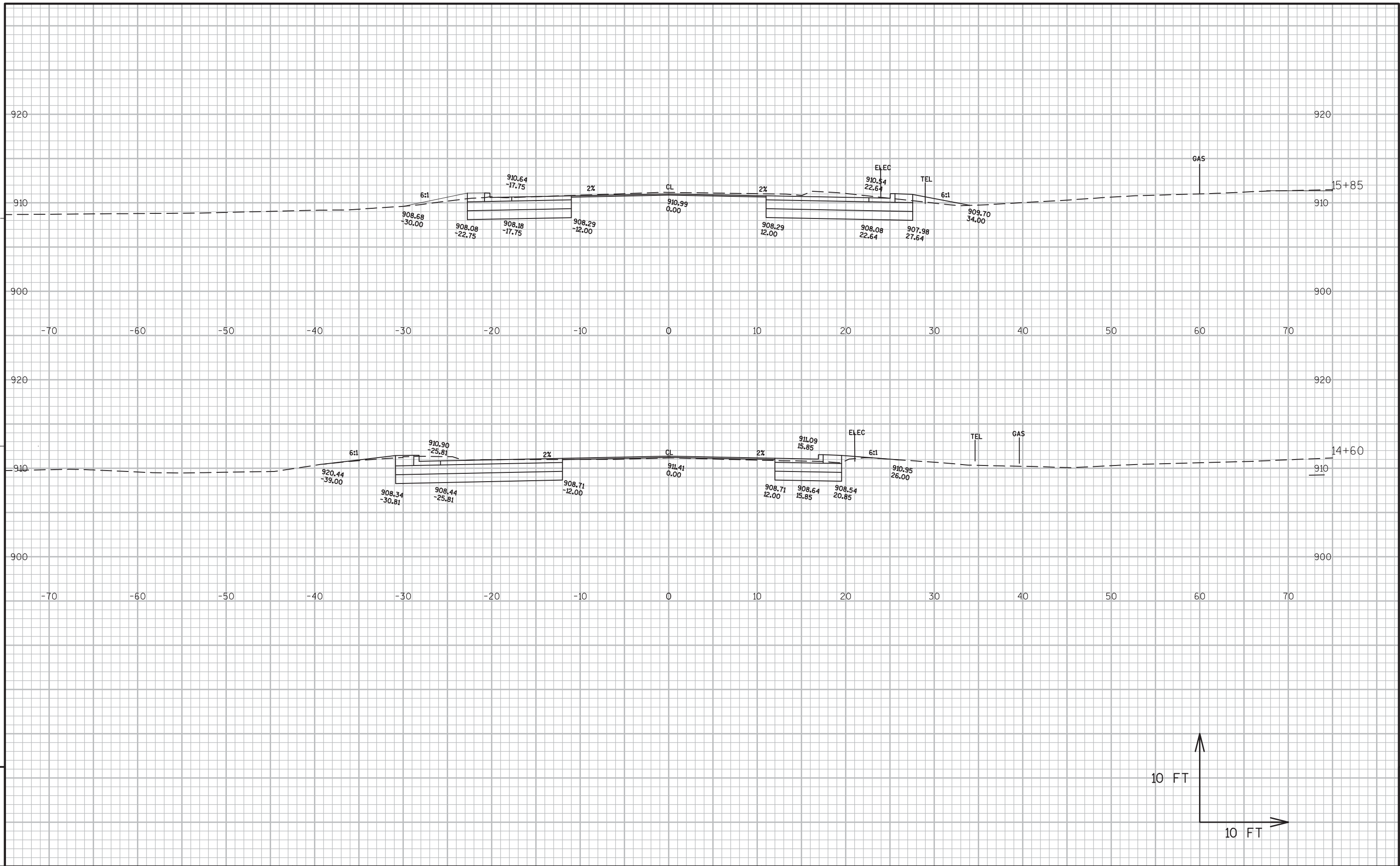
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