

LAX

MARCH 2015

PROJECT ID: 5730-01-61

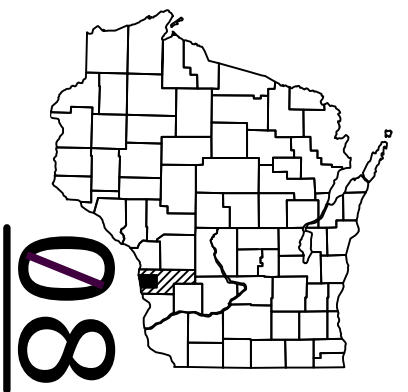
WITH:

COUNTY: VERNON

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 82



DESIGN DESIGNATION

A.A.D.T. (2015)	=	900
A.A.D.T. (2035)	=	1100
D.H.V.	=	62
D.D.	=	60/40
T.	=	6.6%
DESIGN SPEED	=	60 MPH
ESALS	=	150,000

CONVENTIONAL SYMBOLS

PLAN		PROFILE	
CORPORATE LIMITS		GRADE LINE	
PROPERTY LINE		ORIGINAL GROUND	
LOT LINE		MARSH OR ROCK PROFILE (To be noted as such)	
LIMITED HIGHWAY EASEMENT		SPECIAL DITCH	
EXISTING RIGHT OF WAY		GRADE ELEVATION	
PROPOSED OR NEW R/W LINE		CULVERT (Profile View)	
SLOPE INTERCEPT		UTILITIES	
REFERENCE LINE		ELECTRIC	
EXISTING CULVERT		FIBER OPTIC	
PROPOSED CULVERT (Box or Pipe)		GAS	
COMBUSTIBLE FLUIDS		SANITARY SEWER	
MARSH AREA		STORM SEWER	
WOODED OR SHRUB AREA		TELEPHONE	
		WATER	
		UTILITY PEDESTAL	
		POWER POLE	
		TELEPHONE POLE	

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

GENOA - VIROQUA

GENOA TO ROMANCE VARIOUS LOCATIONS

STH 56

VERNON COUNTY

STATE PROJECT NUMBER

5730-01-61

C-62-1509

BEGIN WORK STA: 29+75

END WORK STA: 31+25

X: 614871

Y: 157924

BEGIN PROJECT

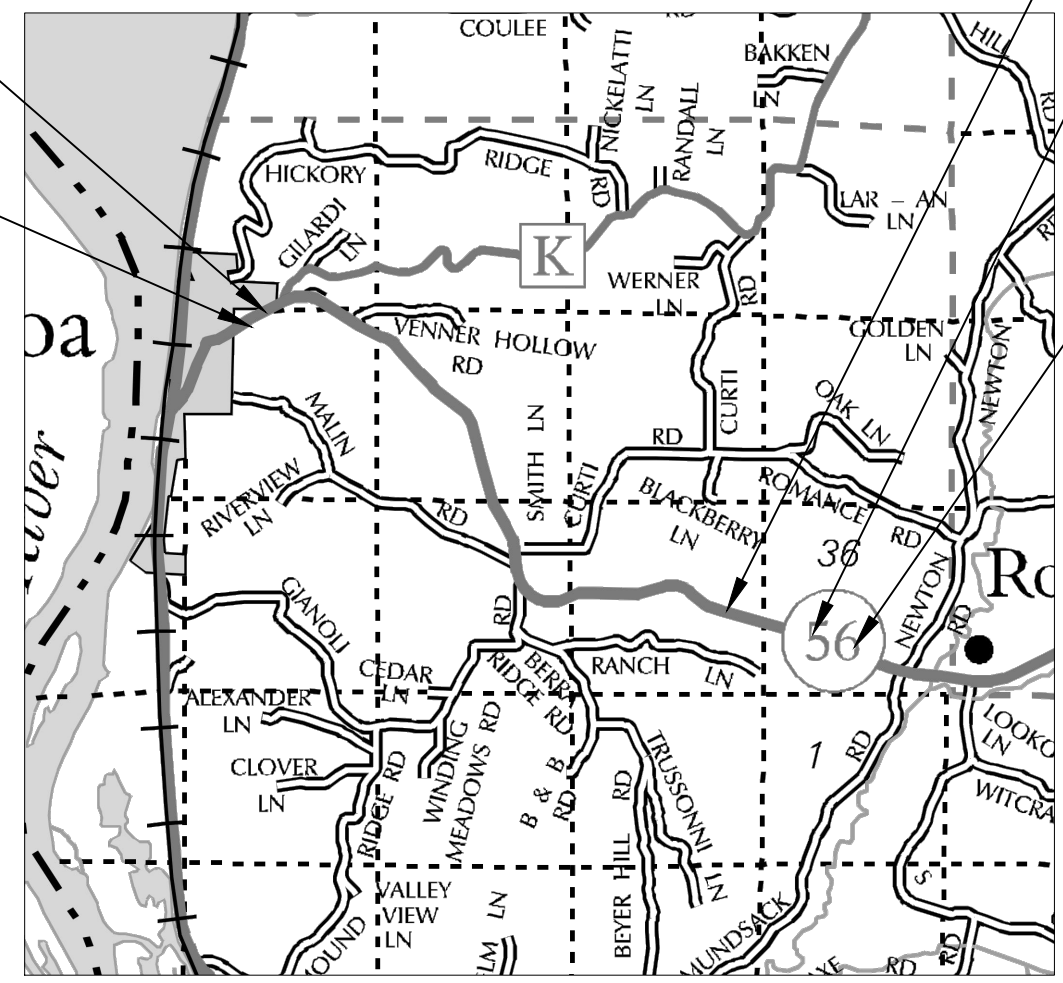
C-62-1514

BEGIN PROJECT STA: 14+96

END WORK STA: 16+44

X: 613622

Y: 157186



LAYOUT

SCALE 0 1 MILE

TOTAL NET LENGTH OF CENTERLINE = 0.00 MILES

HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, VERNON COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
5730-01-61	WISC 2015118	1

C-62-1827

BEGIN WORK STA: 208+90

END WORK STA: 211+10

X: 627739

Y: 149566

C-62-1822

BEGIN WORK STA: 227+00

END WORK STA: 232+88

X: 629676

Y: 149065

END PROJECT

C-62-1824

BEGIN WORK STA: 237+40

END PROJECT STA: 238+90

X: 630492

Y: 148807

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	WISDOT
Designer	LEE BALSIGER
Project Manager	TODD WALDO
Regional Examiner	MIKE RUD
Regional Supervisor	REINY YAHNKE

APPROVED FOR THE DEPARTMENT

DATE: 10/14/2014

Todd Waldo
(Signature)

E

STANDARD ABBREVIATIONS

UTILITY COMPANIES & PERSONNEL

Jane Eggen
Dairyland Power Cooperative - Electricity
3200 East Ave S
P.O. Box 817
La Crosse, WI 54602
(608) 787-1248
jme@dairynet.com

Craig Buros
Vernon Electric Cooperative - Electricity
110 N Main St
Westby, WI 54667-1199
(608) 634-3121
cburos@vernonelectric.org

Todd Tunks
Vernon Telephone Cooperative - Communication Line
103 N Main St
P.O. Box 20
Westby, WI 54667
(800) 543-2029
ttunks@vermontel.com

Alex Lueck
Xcel Energy - Electricity
3215 Commerce St
La Crosse WI 54603
(608) 789-3625
Alex.j.lueck@xcelenergy.com

DESIGN CONTACTS

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Project Manager	Project Designer
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Project Development	Project Development
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La Crosse, WI 54601	La Crosse, WI 54601
Phone (608) 785-9462	Phone (608) 785-9395
Todd.Waldo@dot.wi.gov	Lee.Balsiger@dot.wi.gov

DNR LIASON

Karen Kalvelage
Environmental Analysis & Review Specialist
Wisconsin Dept. of Natural Resources
West Central Region
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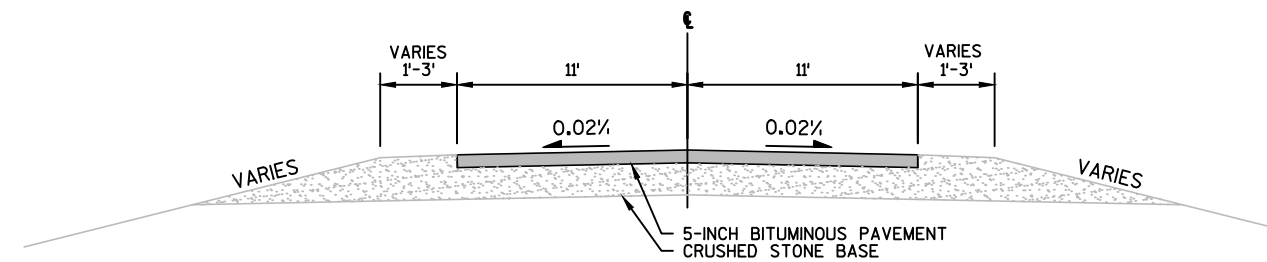
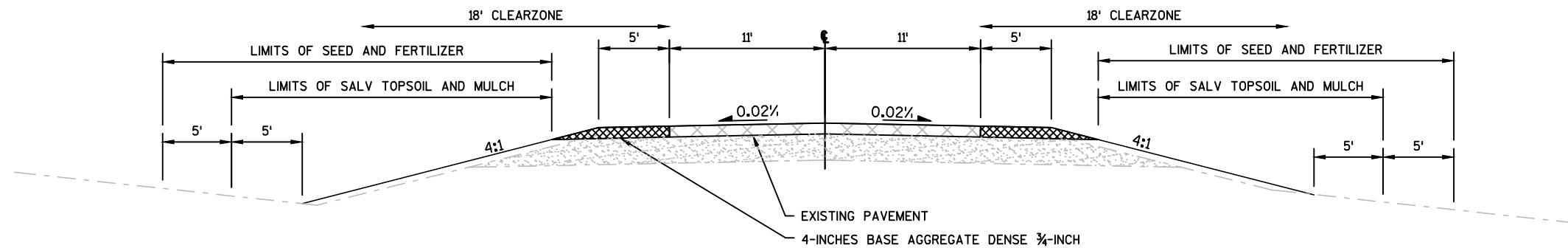
AC.	ACRE	MAX.	MAXIMUM
AGG.	AGGREGATE	MGAL	1000 GALLONS
AH	AHEAD	MIN.	MINIMUM
<	ANGLE	N. C.	NORMAL CROWN OR NO CHANGE
AE, AEW	APRON ENDWALL	N	NORTH
ASPH.	ASPHALTIC	NO.	NUMBER
A. D. T.	AVERAGE DAILY TRAFFIC	PAV' T	PAVEMENT
B. F.	BACK FACE	P. L. E.	PERMANENT LIMITED EASEMENT
BK.	BACK	P. C.	POINT OF CURVATURE
BEG.	BEGIN	P. I.	POINT OF INTERSECTION
B. M	BENCH MARK	P. T.	POINT OF TANGENCY
C/L	CENTER LINE	V. P. C.	VERTICAL POINT OF CURVATURE
D	CENTRAL ANGLE OR DELTA	V. P. I.	VERTICAL POINT OF INTERSECTION
C. M. C. P.	CORRUGATED METAL CULVERT PIPE	V. P. T.	VERTICAL POINT OF TANGENCY
C. M. P.	CORRUGATED METAL PIPE	PCC	PORTLAND CEMENT CONCRETE
CO.	COUNTY	P. E.	PRIVATE ENTRANCE
CTH	COUNTY TRUNK HIGHWAY	P. L.	PROPERTY LINE
CR.	CREEK	R	RADIUS OR RANGE
C. A. B. C.	CRUSHED AGGREGATE BASE COURSE	R/L	REFERENCE LINE
C. Y.	CUBIC YARD	R. C. C. P.	REINFORCED CONCRETE CULVERT PIPE
C. P.	CULVERT PIPE	RT	RIGHT
C. & G.	CURB AND GUTTER	REQ' D	REQUIRED
D	DEGREE OF CURVE	R. H. F.	RIGHT HAND FORWARD
D. H. V.	DESIGN HOUR VOLUME	R/W	RIGHT OF WAY
DIA.	DIAMETER	R.	RIVER
DISCH.	DISCHARGE	RD.	ROAD
EA	EACH	SHLD.	SHOULDER(S)
E	EAST	SHR.	SHRINKAGE
ELEC.	ELECTRIC(AL), ELEC. CABLE	S	SOUTH
EL. , ELEV.	ELEVATION	S. F.	SQUARE FOOT (FEET)
EXC.	EXCAVATION	SDD	STANDARD DETAIL DRAWING(S)
F. F.	FACE TO FACE	STH	STATE TRUNK HIGHWAY
FERT.	FERTILIZER	STA.	STATION
F. E.	FIELD ENTRANCE	S. E.	SUPERELEVATION
F/L, F. L.	FLOW LINE	S/L	SURVEY LINE
CWT.	HUNDRED WEIGHT	T	TANGENT
INL	INLET	TEL.	TELEPHONE
INTER.	INTERSECTION	TEMP.	TEMPORARY
JT.	JOINT	T. L. E.	TEMPORARY LIMITED EASEMENT
LT	LEFT	T. O. C.	TOP OF CURB
L. H. F.	LEFT HAND FORWARD	T.	(TRUCKS) PERCENT OF
L.	LENGTH OF CURVE	TYP.	TYPICAL
L. F.	LINEAR FOOT(FEET)	UNCL.	UNCLASSIFIED
LC.	LONG CHORD	U. G.	UNDERGROUND (CABLE)
LS	LUMP SUM	V. C.	VERTICAL CURVE
M. P.	MARKER POST	W	WEST



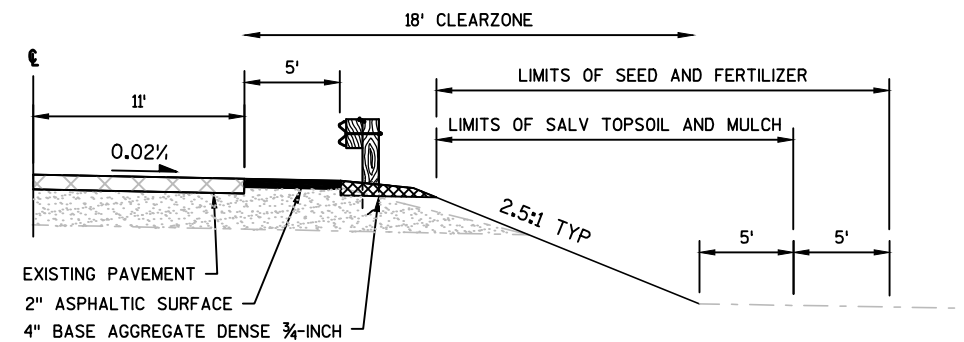
GENERAL NOTES

- LOCATION OF UNDERGROUND UTILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.
- THE CONTRACTOR IS TO WORK WITH UTMOST CARE AND PROTECT ALL SURVEY MARKERS. REMOVAL OF ANY SURVEY MARKER IS TO BE WITH THE APPROVAL OF THE ENGINEER.
- DETAILS OF CONSTRUCTION NOT SHOWN ON THE PLAN SHALL BE DETERMINED IN THE FIELD BY THE ENGINEER.
- RIGHT OF WAY LINES SHOWN ON CROSS SECTIONS AND PLANS ARE APPROXIMATE.
- NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.
- WHEN PORTIONS OF EXISTING ASPHALTIC SURFACES ARE TO BE REMOVED TO ACCOMMODATE NEW CONSTRUCTION, THE LINE OF SUCH REMOVAL SHALL BE NEATLY DELINEATED WITH A SAW CUT JOINT THROUGH THE ASPHALTIC SURFACE SO THAT REMOVAL OF THE ASPHALT SHALL BE ACCOMPLISHED WITHOUT DAMAGE TO REMAINING PORTIONS. THE LOCATION OF SAW JOINTS AND THE AMOUNT REMOVED AT SIDE ROADS WILL BE DETERMINED IN THE FIELD BY THE ENGINEER.
- EXISTING DRAINAGE DITCHES AND CULVERT PIPES WILL REMAIN FUNCTIONAL DURING EXCAVATION OPERATIONS.
- DISTURBED AREAS WITHIN THE RIGHT OF WAY ARE TO BE TOPSOILED (SALVAGED), FERTILIZED, SEEDED, AND MULCHED OR SODDED AS DIRECTED BY THE ENGINEER.
- SALVAGED TOPSOIL HAS BEEN COMPUTED BY DIRECT MEASUREMENTS ON THE CROSS SECTIONS PLUS 5 FT BEYOND THE TOE OF SLOPE. SEEDING AND FERTILIZER HAS BEEN COMPUTED BY DIRECT MEASUREMENTS ON THE CROSS SECTIONS PLUS 10 FT.
- TOPSOIL OR SALVAGED TOPSOIL WHERE REQUIRED, IS TO BE PLACED ON ALL CUT AND FILL SLOPES (EXCEPT CHANNEL CHANGE AND MARSH DISPOSAL SLOPES) TO AN APPROXIMATE DEPTH OF 4 INCHES AT THE TIME OF PLACING.
- DIMENSIONS OF RIPRAP PLACEMENT SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.
- IN THE PERFORMANCE OF THE WORK UNDER THE ITEM "MULCHING", ALL AREAS SEEDED AND FERTILIZED SHALL BE MULCHED AS DIRECTED BY THE ENGINEER.
- PRIOR TO THE PLACEMENT OF MGS OR STEEL PLATE BEAM GUARD, THE SHOULDERS SHALL BE IN PLACE, SHAPED AND COMPACTED UNLESS SHOWN OTHERWISE.
- PRIOR TO PLACING NEW SHOULDER MATERIAL ON EXISTING SHOULDERS, THE EXISTING SHOULDERS SHALL BE SHAPED AND COMPACTED TO PROVIDE A MINIMUM DEPTH OF 4 INCHES OF NEW SHOULDER MATERIAL ADJACENT TO THE SURFACE OF THE NEW PAVEMENT. MATERIAL EXCAVATED FOR THIS PURPOSE SHALL BE DEPOSITED ON THE OUTER PORTION OF THE EXISTING SHOULDER OR AS DIRECTED BY THE ENGINEER.
- SHAPING AND COMPACTING EXISTING SHOULDER MATERIAL PRIOR TO ADDING NEW SHOULDER MATERIAL, SHAPING AND COMPACTING GRAVEL SIDE ROADS, EXCAVATION, SHAPING AND DISPOSAL OF EXCESS MATERIAL AND REMOVAL OF EXISTING ASPHALTIC SURFACE TO THE NECESSARY LENGTHS AND DEPTHS AS DIRECTED BY THE ENGINEER SHALL BE INCLUDED IN THE BID ITEM OF PREPARATION OF FOUNDATION FOR ASPHALTIC PAVEMENT.
- SHAPING, TRIMMING AND DISPOSAL OF EXISTING SHOULDERS WILL BE INCIDENTAL TO THE BID ITEM OF BASE AGGREGATE DENSE.
- PLAN ELEVATIONS = NAVD 88 (2012) GEOID 12A-WI
- PLAN COORDINATES = WCCS VERNON COUNTY NAD 83 (2011)
- WHEN THE QUANTITIES OF ASPHALTIC CONCRETE PAVEMENT IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OF THICKNESS OF THE MATERIAL THAT IS SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

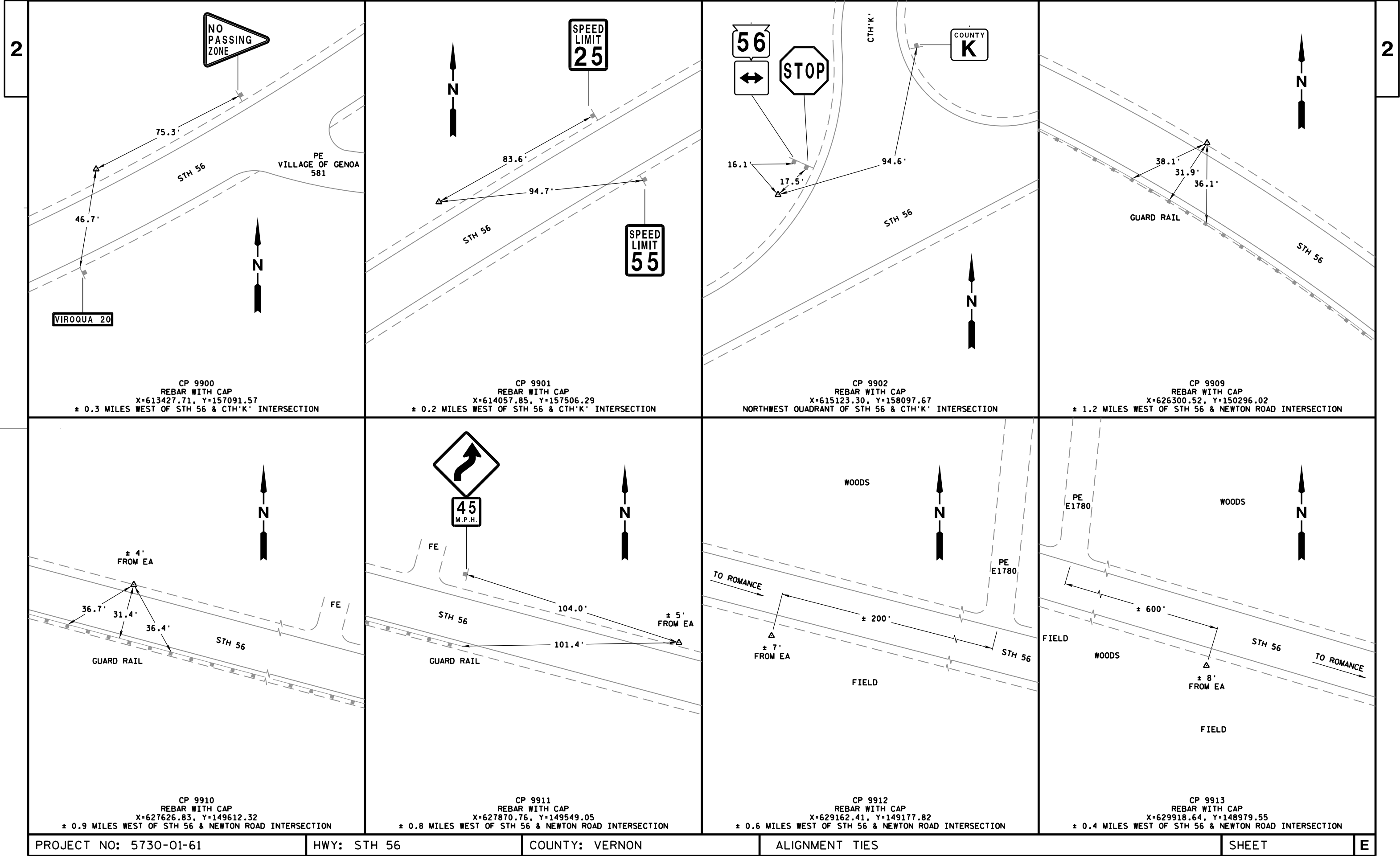
STATE PROJECT NO: 5730-01-61	HWY: STH 56	COUNTY: VERNON	GENERAL NOTES	SHEET NO:	E
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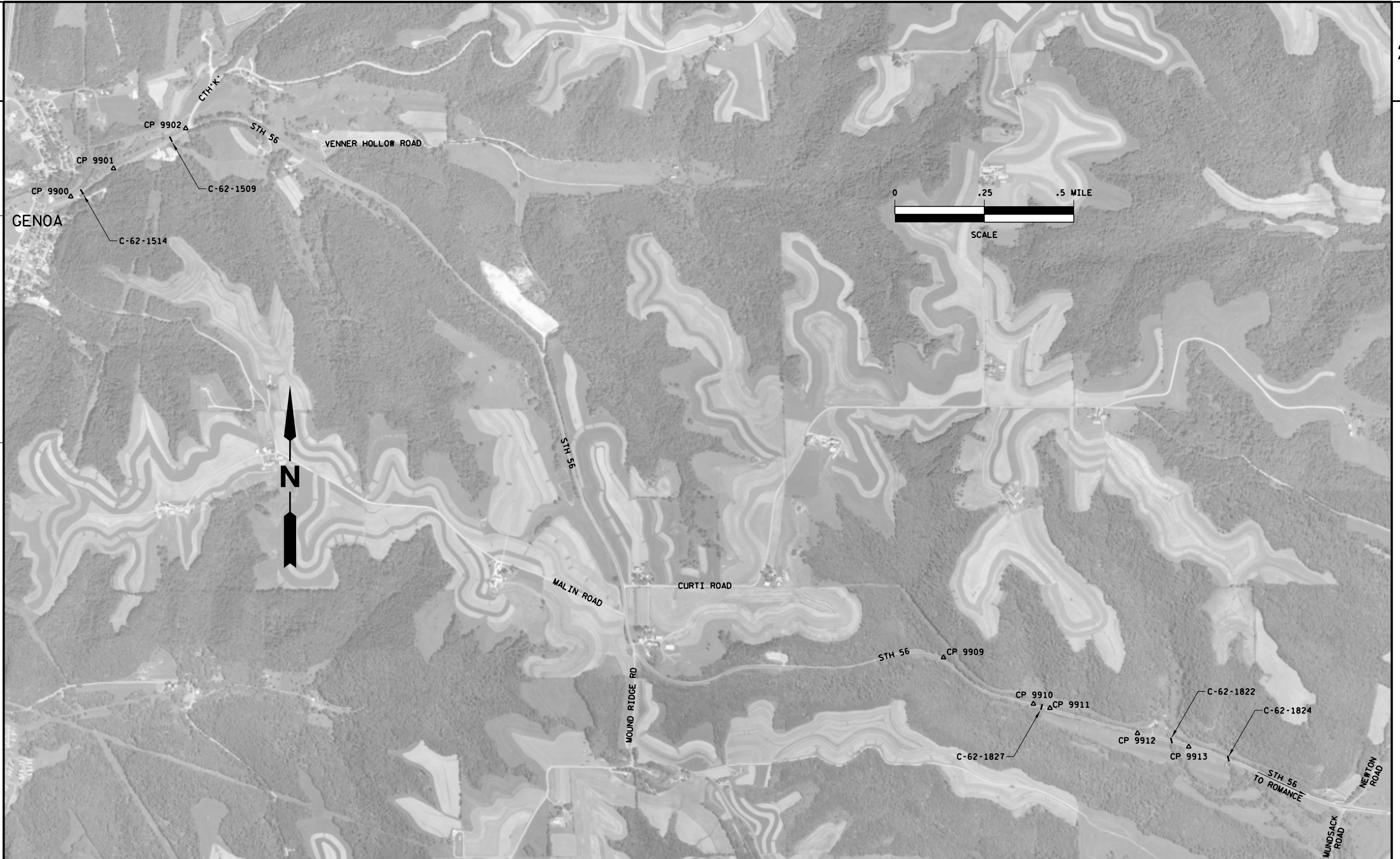
**TYPICAL EXISTING SECTION - STH 56****TYPICAL FINISHED SECTION - STH 56**

STA: 14+96 - 16+44
STA: 29+75 - 31+25
STA: 208+90 - 211+10
STA: 227+00 - 232+88
STA: 237+40 - 238+90

**TYPICAL FINISHED HALF SECTION WITH GUARDRAIL - STH 56**

STA: 209+23 - 211+00
STA: 227+93 - 232+00





PROJECT NO: 5730-01-61	HWY: STH 56	COUNTY: VERNON	CONTROL POINT LOCATION MAP	SHEET	E
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DATE 09DEC14		E S T I M A T E O F Q U A N T I T I E S			
LINE					5730-01-61
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	203. 0200	REMOVING OLD STRUCTURE (STATION) 01. 30+50. 58	LS	1. 000	1. 000
0020	203. 0200	REMOVING OLD STRUCTURE (STATION) 02. 16+00	LS	1. 000	1. 000
0030	203. 0200	REMOVING OLD STRUCTURE (STATION) 03. 229+62	LS	1. 000	1. 000
0040	203. 0200	REMOVING OLD STRUCTURE (STATION) 04. 238+18	LS	1. 000	1. 000
0050	203. 0200	REMOVING OLD STRUCTURE (STATION) 05. 209+61	LS	1. 000	1. 000
0060	204. 0165	REMOVING GUARDRAIL	LF	78. 000	78. 000
0070	205. 0100	EXCAVATION COMMON	CY	285. 000	285. 000
0080	206. 2000	EXCAVATION FOR STRUCTURES CULVERTS (STRUCTURE) 01. C-62-1509	LS	1. 000	1. 000
0090	206. 2000	EXCAVATION FOR STRUCTURES CULVERTS (STRUCTURE) 02. C-62-1514	LS	1. 000	1. 000
0100	206. 2000	EXCAVATION FOR STRUCTURES CULVERTS (STRUCTURE) 03. C-62-1822	LS	1. 000	1. 000
0110	206. 2000	EXCAVATION FOR STRUCTURES CULVERTS (STRUCTURE) 04. C-62-1824	LS	1. 000	1. 000
0120	206. 2000	EXCAVATION FOR STRUCTURES CULVERTS (STRUCTURE) 05. C-62-1827	LS	1. 000	1. 000
0130	208. 0100	BORROW	CY	1, 198. 000	1, 198. 000
0140	210. 0100	BACKFILL STRUCTURE	CY	915. 000	915. 000
0150	211. 0100	PREPARE FOUNDATION FOR ASPHALTIC PAVING (PROJECT) 01. 5730-01-61	LS	1. 000	1. 000
0160	213. 0100	FINISHING ROADWAY (PROJECT) 01. 5730-01-61	EACH	1. 000	1. 000
0170	305. 0110	BASE AGGREGATE DENSE 3/4-INCH	TON	170. 000	170. 000
0180	311. 0115	BREAKER RUN	CY	137. 000	137. 000
0190	465. 0105	ASPHALTIC SURFACE	TON	70. 000	70. 000
0200	502. 6105	MASONRY ANCHORS TYPE S 5/8-INCH	EACH	238. 000	238. 000
0210	504. 0100	CONCRETE MASONRY CULVERTS	CY	188. 000	188. 000
0220	505. 0410	BAR STEEL REINFORCEMENT HS CULVERTS	LB	17, 745. 000	17, 745. 000
0230	505. 0610	BAR STEEL REINFORCEMENT HS COATED CULVERTS	LB	2, 975. 000	2, 975. 000
0240	516. 0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	85. 000	85. 000
0250	606. 0300	RIPRAP HEAVY	CY	74. 000	74. 000
0260	614. 0010	BARRIER SYSTEM GRADING SHAPING FINISHING	EACH	1. 000	1. 000
0270	614. 0305	STEEL PLATE BEAM GUARD CLASS A	LF	33. 000	33. 000
0280	614. 0340	STEEL PLATE BEAM GUARD OVER LOW-FILL CULVERTS CLASS A	LF	94. 000	94. 000
0290	614. 0370	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL	EACH	1. 000	1. 000
0300	614. 2330	MGS GUARDRAIL 3 K	LF	300. 000	300. 000
0310	614. 2610	MGS GUARDRAIL TERMINAL EAT	EACH	2. 000	2. 000
0320	616. 0600. S	FENCE TEMPORARY	LF	30. 000	30. 000
0330	618. 0100	MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) 01. 5730-01-61	EACH	1. 000	1. 000
0340	619. 1000	MOBILIZATION	EACH	1. 000	1. 000
0350	625. 0500	SALVAGED TOPSOIL	SY	4, 330. 000	4, 330. 000
0360	627. 0200	MULCHING	SY	5, 420. 000	5, 420. 000
0370	628. 1504	SILT FENCE	LF	830. 000	830. 000
0380	628. 1520	SILT FENCE MAINTENANCE	LF	830. 000	830. 000
0390	628. 1905	MOBILIZATIONS EROSION CONTROL	EACH	2. 000	2. 000
0400	628. 1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	1. 000	1. 000

DATE 09DEC14			E S T I M A T E O F Q U A N T I T I E S		
LINE					5730-01-61
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0410	628.2004	EROSION MAT CLASS I TYPE B	SY	105.000	105.000
0420	628.7504	TEMPORARY DITCH CHECKS	LF	50.000	50.000
0430	629.0210	FERTILIZER TYPE B	CWT	6.250	6.250
0440	630.0110	SEEDING MIXTURE NO. 10	LB	12.000	12.000
0450	630.0300	SEEDING BORROW PIT	LB	20.000	20.000
0460	642.5001	FIELD OFFICE TYPE B	EACH	1.000	1.000
0470	643.0100	TRAFFIC CONTROL (PROJECT) 01. 5730-01-61	EACH	1.000	1.000
0480	643.0300	TRAFFIC CONTROL DRUMS	DAY	2,250.000	2,250.000
0490	643.0900	TRAFFIC CONTROL SIGNS	DAY	2,100.000	2,100.000
0500	645.0105	GEOTEXTILE FABRIC TYPE C	SY	490.000	490.000
0510	645.0120	GEOTEXTILE FABRIC TYPE HR	SY	235.000	235.000
0520	650.6500	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) 01. C-62-1509	LS	1.000	1.000
0530	650.6500	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) 02. C-62-1514	LS	1.000	1.000
0540	650.6500	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) 03. C-62-1822	LS	1.000	1.000
0550	650.6500	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) 04. C-62-1824	LS	1.000	1.000
0560	650.6500	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) 05. C-62-1827	LS	1.000	1.000
0570	650.9920	CONSTRUCTION STAKING SLOPE STAKES	LF	588.000	588.000
0580	690.0150	SAWING ASPHALT	LF	560.000	560.000
0590	SPV.0060	SPECIAL 01. CLEANING BOX CULVERT, C-62-1514	EACH	1.000	1.000
0600	SPV.0060	SPECIAL 02. CLEANING BOX CULVERT, C-62-1509	EACH	1.000	1.000
0610	SPV.0060	SPECIAL 03. CLEANING BOX CULVERT, C-62-1824	EACH	1.000	1.000
0620	SPV.0105	SPECIAL 01. SAFETY GRATE CULVERT	LS	1.000	1.000

FENCE TEMPORARY

CATEGORY	STATION	TO	STATION	LOCATION	616. 0600. S LF	REMARKS
0010	16+10	-	16+50	LT	30	
				TOTAL 0010	30	

TOTAL 0010	<u>30</u>
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BASE AGGREGATE DENSE 3/4- INCH

					305. 0110	
CATEGORY	STATION	TO	STATION	LOCATION	TON	REMARKS
0010	14+96	-	16+44	SHOULDERS	20	
0010	29+75	-	31+25	SHOULDERS	20	
0010	208+90	-	211+10	SHOULDERS	30	
0010	227+00	-	232+88	SHOULDERS	80	
0010	237+40	-	238+90	SHOULDERS	20	
TOTAL 0010					170	

TOTAL 0010	170
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SPECIAL 03. CLEANING BOX CULVERT (C-62-1824)

		SPV. 0060. 03	
CATEGORY	LOCATION	EACH	REMARKS
0010	C- 62- 1824	1	
	TOTAL 0010	<u>1</u>	

3

3

EROSION CONTROL																																					
CATEGORY	STATION	TO	STATION	LOCATION	SALVAGED TOPSOIL	MULCHING	SILT FENCE	SILT FENCE	MOBILIZATIONS	MOBILIZATIONS	EROSION MAT	TEMPORARY	FERTILIZER	SEEDING	REMARKS																						
					625. 0500 SY	627. 0200 SY	628. 1504 LF	628. 1520 LF	EROSION CONTROL 628. 1905 EACH	EMERGENCY EROSION CONTROL 628. 1910 EACH	CLASS 1 TYPE B 628. 2004 SY	DITCH CHECKS 628. 7504 LF	TYPE B 629. 0210 CWT	NO. 10 630. 0110 LB																							
0010	15+00	-	16+50	RT	450	525	100	100	-	-	30	-	0. 50	1. 0	C- 62- 1514																						
0010	15+50	-	16+50	LT	180	230	-	-	-	-	-	-	0. 25	1. 0	C- 62- 1514																						
0010	29+80	-	31+20	LT	350	500	100	100	-	-	-	-	0. 50	1. 0	C- 62- 1509																						
0010	29+90	-	31+15	RT	450	500	100	100	-	-	-	-	0. 50	1. 0	C- 62- 1509																						
0010	209+00		209+60	LT	150	200	40	40	-	-	-	-	0. 25	0. 5	C- 62- 1827																						
0010	209+30	-	211+00	RT	225	305	100	100	-	-	-	-	0. 25	0. 5	C- 62- 1827																						
0010	227+00	-	233+00	RT	1300	1700	-	-	-	-	-	-	1. 00	2. 5	C- 62- 1822																						
0010	228+00	-	230+50	LT	775	900	150	150	-	-	-	-	0. 50	1. 0	C- 62- 1822																						
0010	237+50	-	238+50	LT	300	350	40	40	-	-	-	-	0. 25	0. 5	C- 62- 1824																						
0010	238+00	-	239+00	RT	150	210	-	-	-	-	25	-	0. 25	0. 5	C- 62- 1824																						
0010	UNDI STRI BUTED				-	-	200	200	2	1	50	50	2. 00	2																							
TOTAL 0010					4330	5420	830	830	2	1	105	50	6. 25	12																							
SEEDING BORROW PIT																																					
							630. 0300																														
					CATEGORY	LOCATION	LB		REMARKS																												
TRAFFIC CONTROL DRUMS					0010	BORROW PIT	20		TRAFFIC CONTROL SIGNS																												
					TOTAL 0010		20																														
CATEGORY					LOCATION		643. 0300		DAY		REMARKS		CATEGORY			LOCATION		643. 0900		DAY		REMARKS															
0010					C- 62- 1514		450		SHOULDER CLOSURE		0010					C- 62- 1514		180		SHOULDER CLOSURE																	
0010					C- 62- 1509		450		SHOULDER CLOSURE		0010					C- 62- 1509		180		SHOULDER CLOSURE																	
0010					C- 62- 1827		450		SHOULDER CLOSURE		0010					C- 62- 1827		180		SHOULDER CLOSURE																	
0010					C- 62- 1822		450		SHOULDER CLOSURE		0010					C- 62- 1822		180		SHOULDER CLOSURE																	
0010					C- 62- 1824		450		SHOULDER CLOSURE		0010					C- 62- 1824		180		SHOULDER CLOSURE																	
TOTAL 0010					2250						0010					PROJECT		1200		ADVANCED WARNING - 2 LOCATIONS																	
											TOTAL 0010					2100																					
CONSTRUCTION STAKING SLOPE STAKES																SAWING ASPHALT																					
CATEGORY					STATION		TO		STATION		LOCATION		650. 9920		LF		REMARKS		CATEGORY					STATION		TO		STATION		LOCATION		690. 0150		LF		REMARKS	
0010					227+00		-		232+88		RT		588		MGS GRADING AT C- 62- 1822		0010					209+80		-		211+10		SHOULDER		135		C- 1827					
																	0010					227+90		-		232+05		SHOULDER		425		C- 1822					
TOTAL 0010					588												TOTAL 0010					560															
PROJECT NO: 5730-01-61				HWY: STH 56				COUNTY:VERNON				MISCELLANEOUS QUANTITIES				SHEET:				E																	

EARTHWORK SUMMARY

Division	From/To Station	Location	Common Excavation (1) (item # 205.0100)		Salvaged/Unusable Pavement Material (4)	Available Material (5)	Marsh Excavation (6)	Rock Excavation (7)	Reduced Marsh in Fill (8)	Reduced EBS in Fill (9)	Expanded Marsh Backfill (10)	Expanded EBS Backfill (11)	Expanded Rock (12)	Unexpanded Fill	Expanded Fill (13)	Mass Ordinate +/- (14)	Waste	Borrow	Comment:
			Cut (2)	EBS Excavation (3)			(item #205.0500)	(item #205.0200)	Factor	Factor	Factor	Factor	Factor		Factor 1.25				
Division 1																			
	227+00 RT to 232+88 RT	MGS @ C-62-1822	53			53								222	278	-225			
Division 1 Subtotal			53	0	0	53	0	0	0	0	0	0	0	222	278	-225		225	
Division 2																			
	14+94 to 16+44	C-62-1514	9			9								137	171	-162			
	29+75 to 31+20	C-62-1509	174			174								146	182	-8			
	209+00 to 210+00	C-62-1827	6			6								246	308	-302			
	227+00 LT to 231+00 LT	C-62-1822	23			23								370	462	-439			
	237+50 to 238+91	C-62-1824	20			20								66	82	-62			
Division 2 Subtotal			232	0	0	232	0	0	0	0	0	0	0	964	1,205	-973		973	
Grand Total			285.00	0.00	0.00	285.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1,186.40	1,483.00	-1,198.00	0.00	1,198.00	
Total Common Exc			285.00																

- 1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100
- 2) Salvaged/Unsuable Pavement Material is included in Cut.
- 3) EBS Excavation to be backfilled with Select Borrow material. Note: this is designers choice, can be backfilled with Borrow, or Cut as well.
- 4) Salvaged/Unusable Pavement Material
- 5) Available Material = Cut - Salvaged/Unusuable Pavement Material
- 6) Marsh Excavation - to be backfilled with Select Borrow Material. Note: this is designers choice, can be backfilled with Borrow, or Cut as well. Item number 20505
- 7) Rock Excavation item number 205.0200
- 8) Reduced Marsh in Fill - Excavated Marsh material is usable in Fills outside the 1:1 slope. Marsh in Fill Reduction factor = 0.6
- 9) Reduced EBS in Fill - Excavated EBS material is usable in Fills outside the 1:1 slope. EBS in Fill Reduction factor = 0.8
- 10) Expanded Marsh Backfill - This is to be filled with Select Borrow material. Marsh Backfill Factor = 1.5. Item number 208.1100
- 11) Expanded EBS Backfill - This is to be filled with Select Borrow material. EBS Backfill Factor = 1.3. Item number 208.1100
- 12) Expanded Rock - Factor = 1.1
- 13) Expanded Fill. Factor = 1.25
- Depending on selections:
- Or

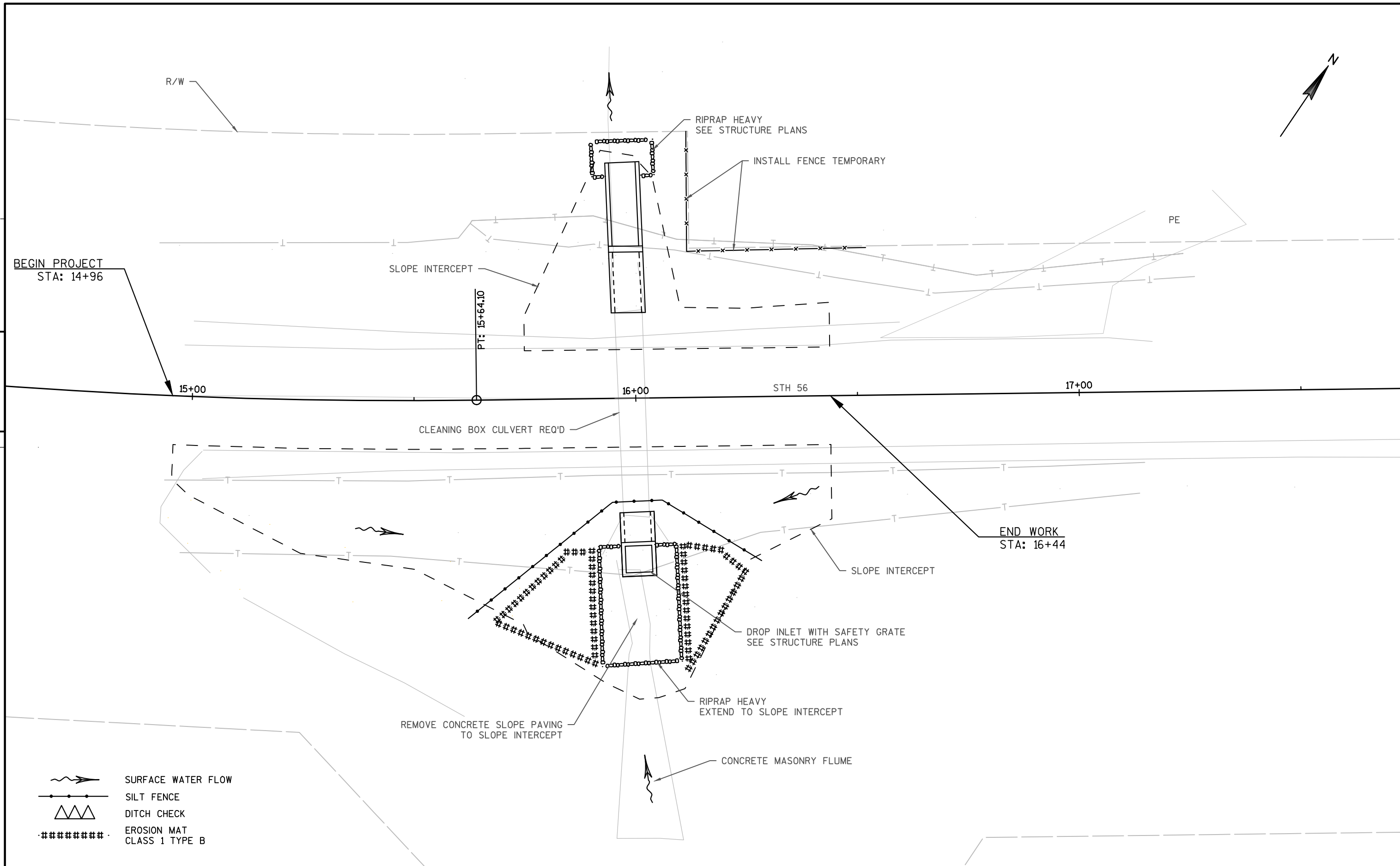
Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced EBS) * Fill Factor

Or

Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced Marsh) * Fill Factor

Or

Expanded Fill = (Unexpanded Fill - Rock* Rock Factor) * Fill Factor
- 14) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.
- 15) Use 111,764 CY of material from Division 1. Borrow Excavation item number 208.0100



PROJECT NO:5730-01-61

HWY: STH 56

COUNTY: VERNON

C-62-1514 PLAN

SHEET

E

FILE NAME : N:\PDS\C3D\57300131\SHEETSPLAN\C-1514_050201_PN.DWG

PLOT DATE : 10/7/2014 9:12 AM

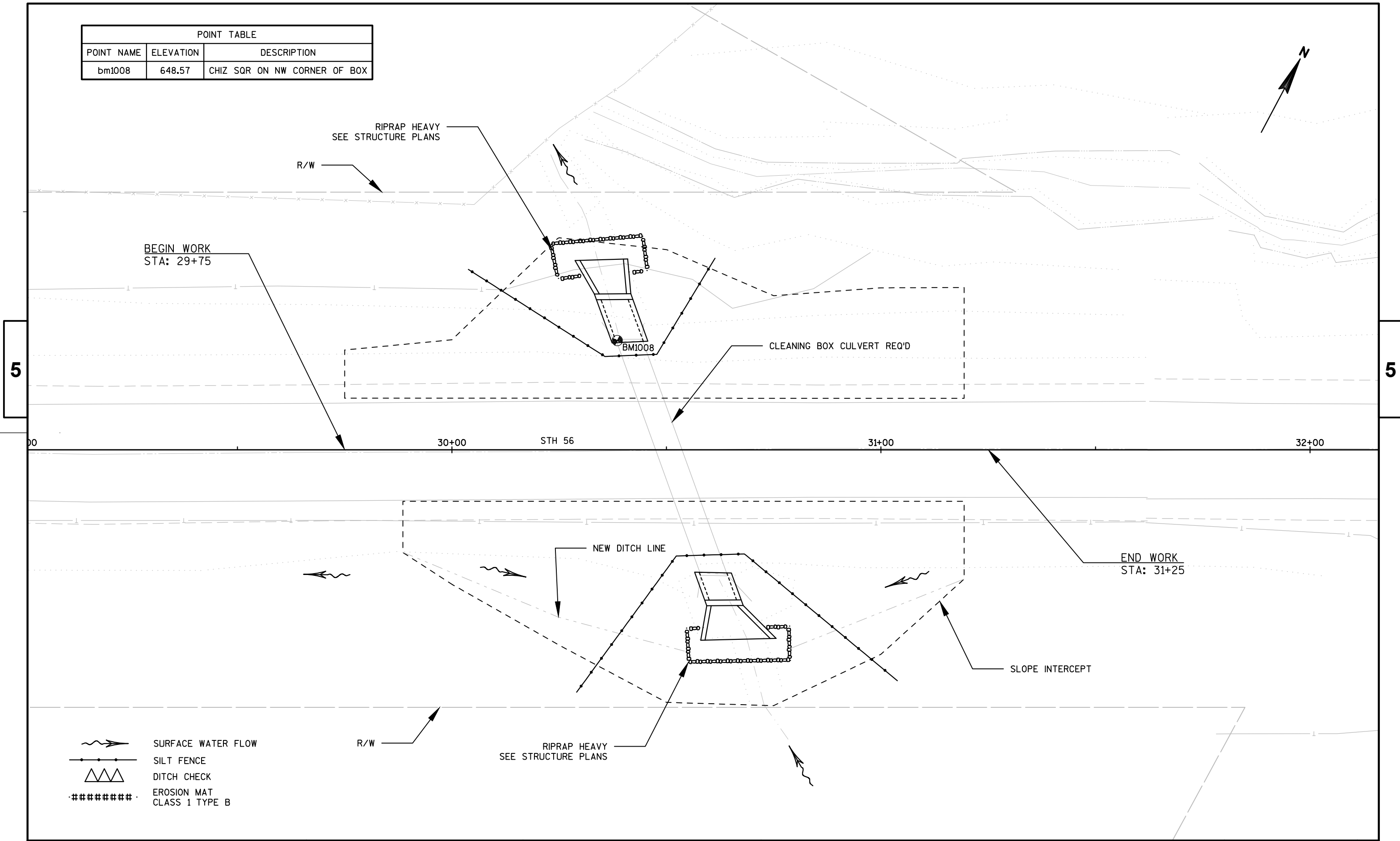
PLOT BY : BALSIGER, LEE M

PLOT NAME :

PLOT SCALE : 1 IN:20 FT

WISDOT/CADDs SHEET 44

POINT TABLE		
POINT NAME	ELEVATION	DESCRIPTION
bm1008	648.57	CHIZ SQR ON NW CORNER OF BOX



5

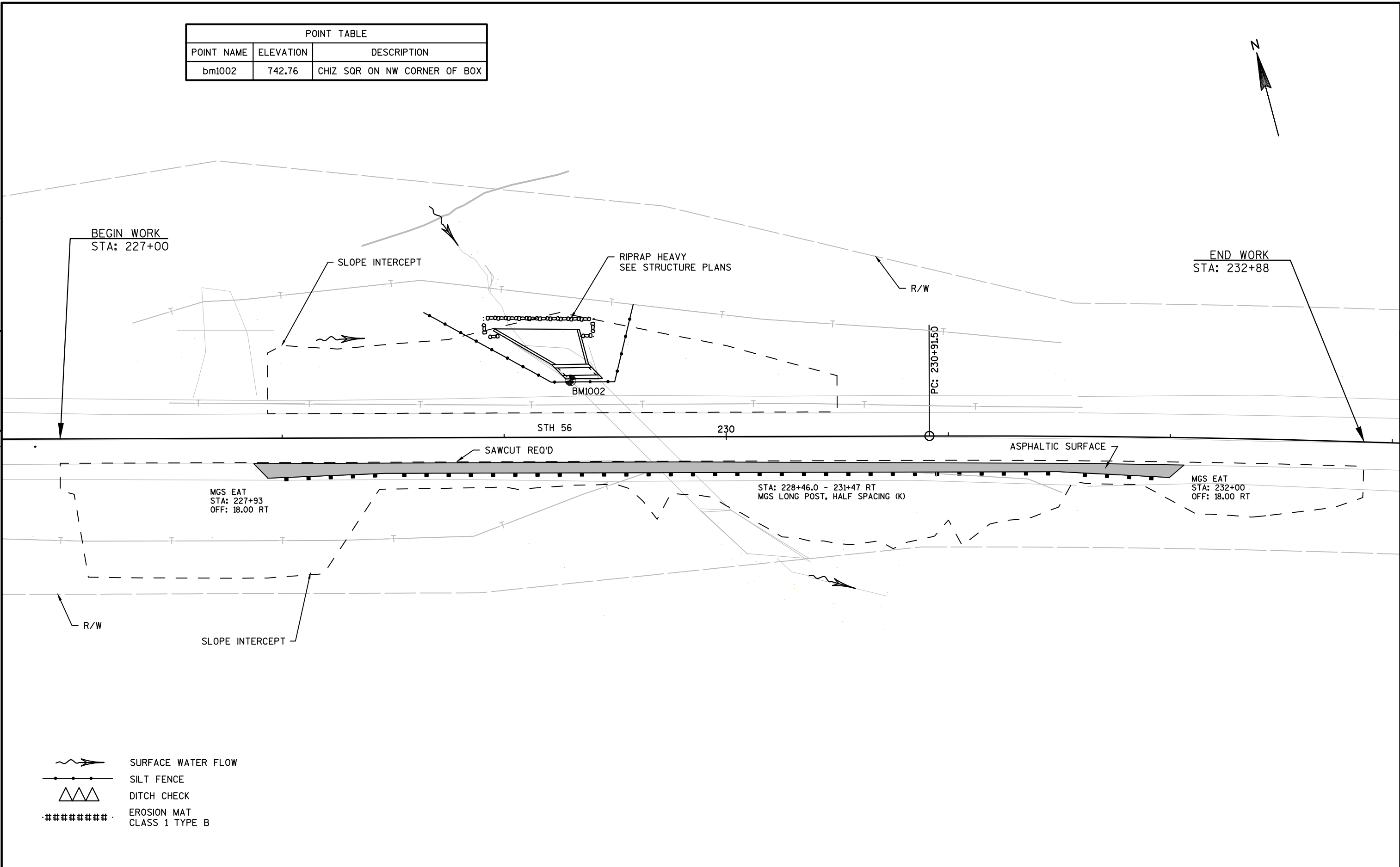
5

POINT TABLE		
POINT NAME	ELEVATION	DESCRIPTION
bm1002	742.76	CHIZ SQR ON NW CORNER OF BOX



5

5

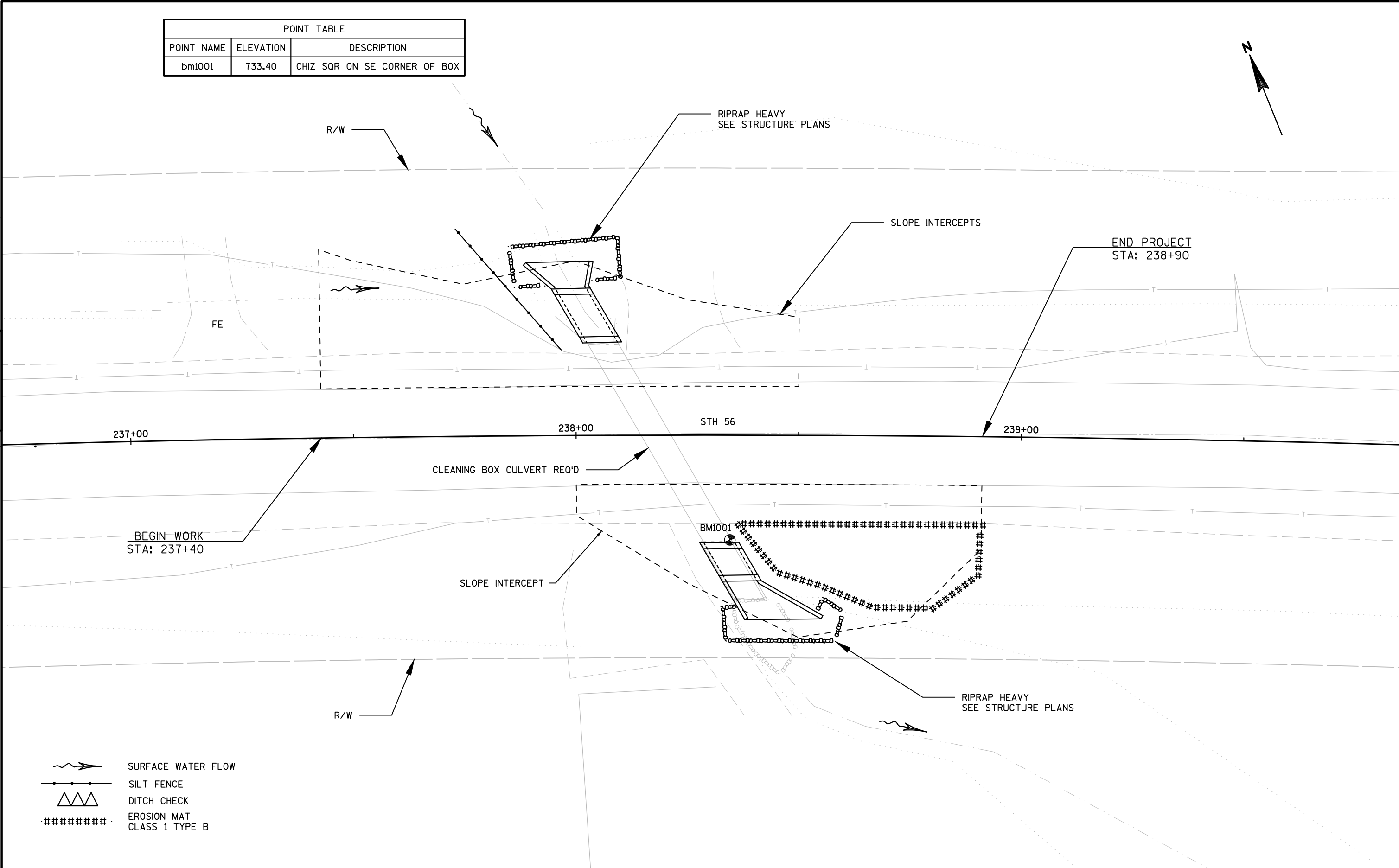


POINT TABLE		
POINT NAME	ELEVATION	DESCRIPTION
bm1001	733.40	CHIZ SQR ON SE CORNER OF BOX



5

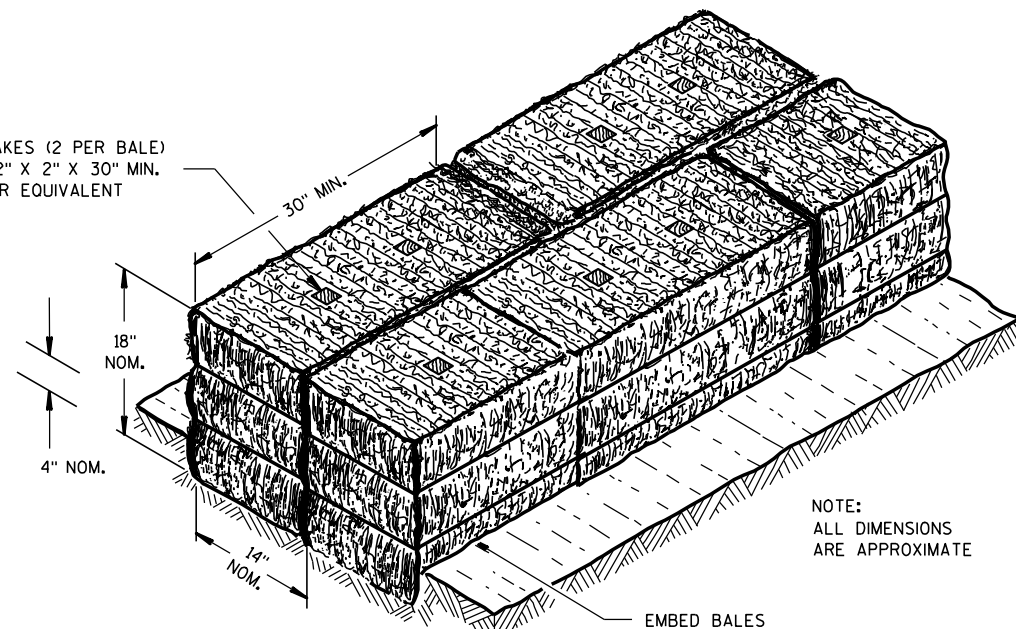
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Standard Detail Drawing List

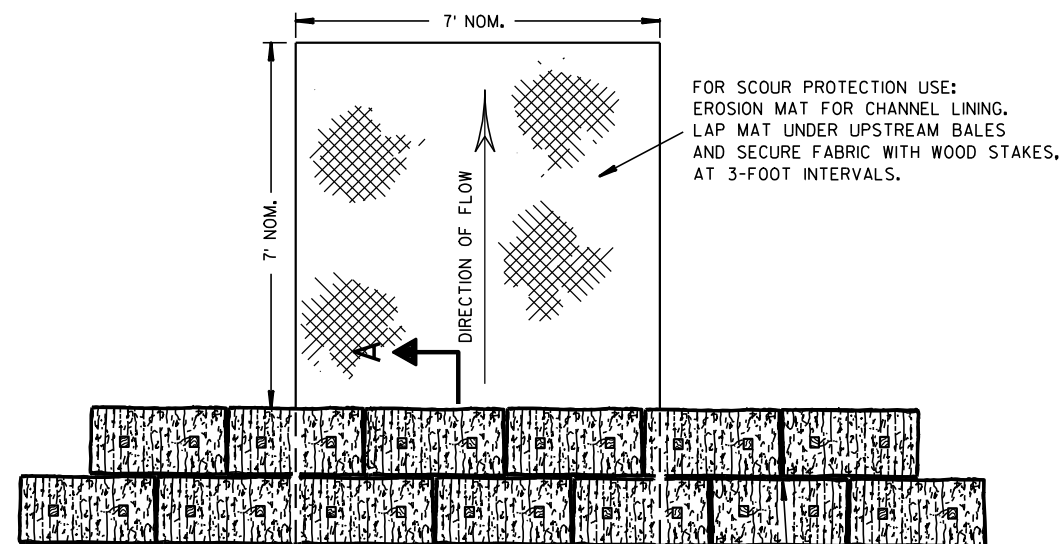
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
12A03-10	NAME PLATE (STRUCTURES)
14B15-08A	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-08B	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-08C	STEEL PLATE BEAM GUARD, CLASS "A", INSTALLATION & ELEMENTS
14B18-06A	STEEL PLATE BEAM GUARD, CLASS "A" (AT BRIDGES, OBSTACLES AND SIDERoads/DRI VEWAYS)
14B24-08A	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL
14B24-08B	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL
14B24-08C	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL
14B25-01	STEEL PLATE BEAM GUARD, CLASS "A", OVER LOW FILL CULVERTS
14B42-03A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-02A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
15C04-02	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M.P.H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C12-04	TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)
15D28-02	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY

WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



SECTION A-A

NOTE:
ALL DIMENSIONS
ARE APPROXIMATE

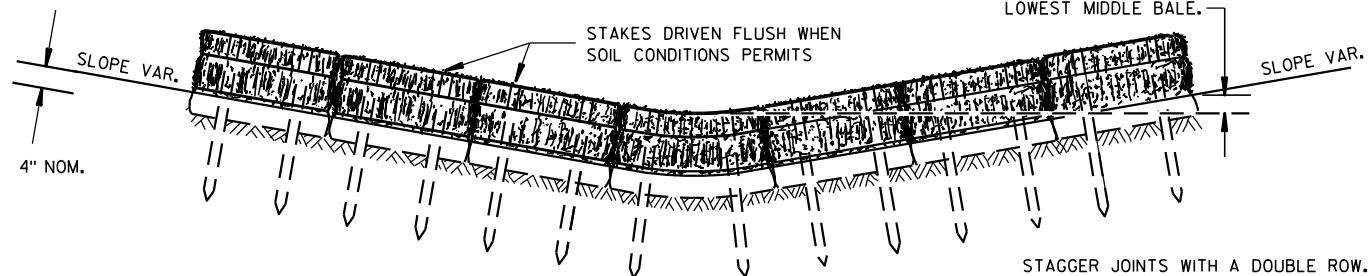


PLAN VIEW

FOR SCOUR PROTECTION USE:
EROSION MAT FOR CHANNEL LINING.
LAP MAT UNDER UPSTREAM BALES
AND SECURE FABRIC WITH WOOD STAKES,
AT 3-FOOT INTERVALS.

STAGGER JOINTS BETWEEN ADJACENT
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL
BE EQUAL TO OR GREATER THAN TOP OF
LOWEST MIDDLE BALE.



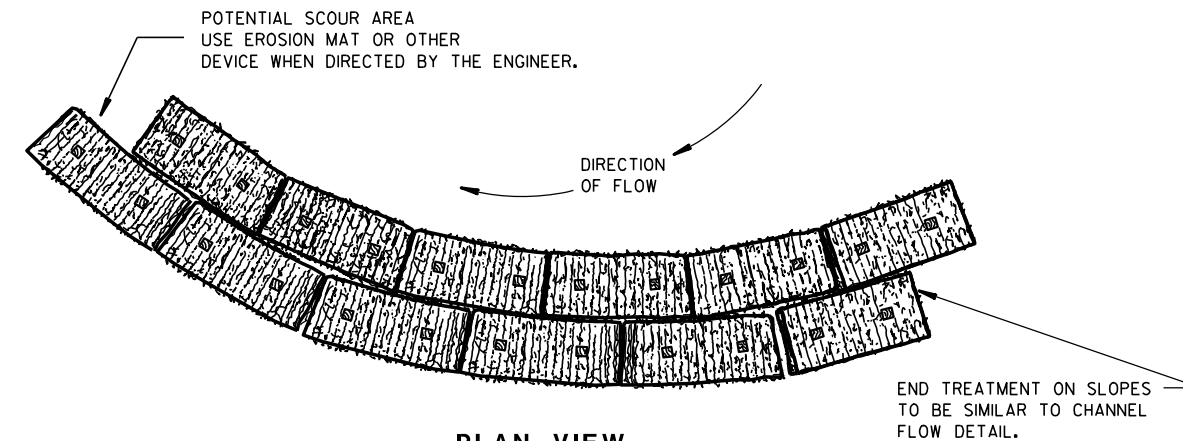
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

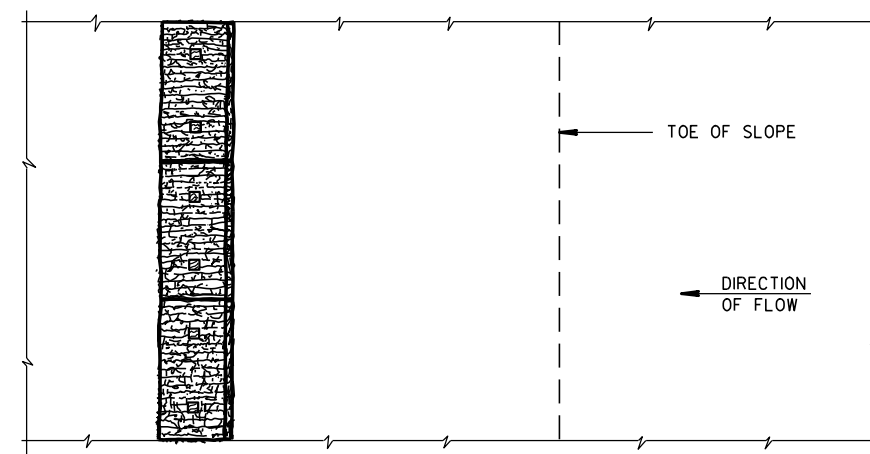
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

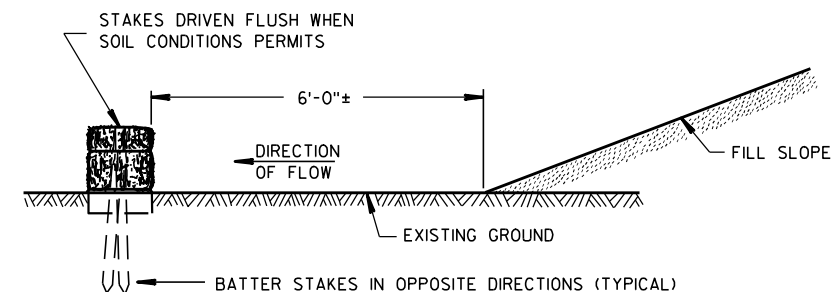


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

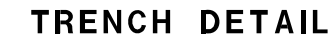
6/04/02
DATE

FHWA

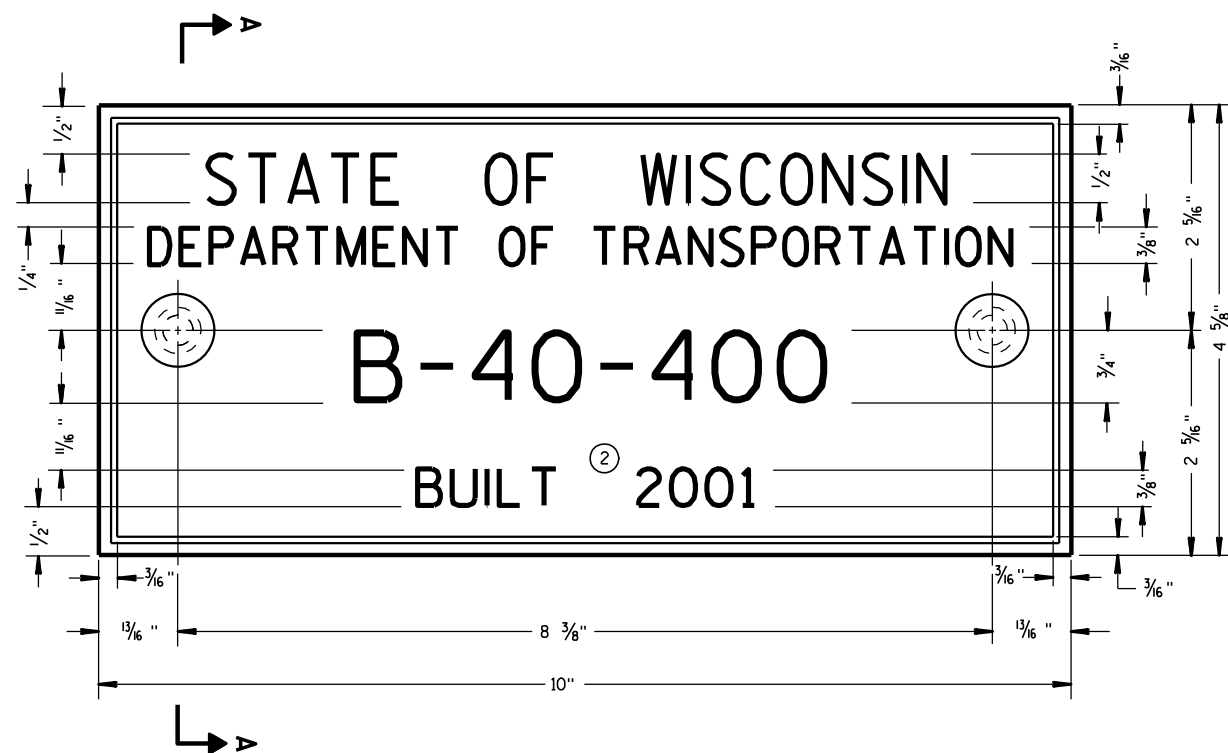
/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



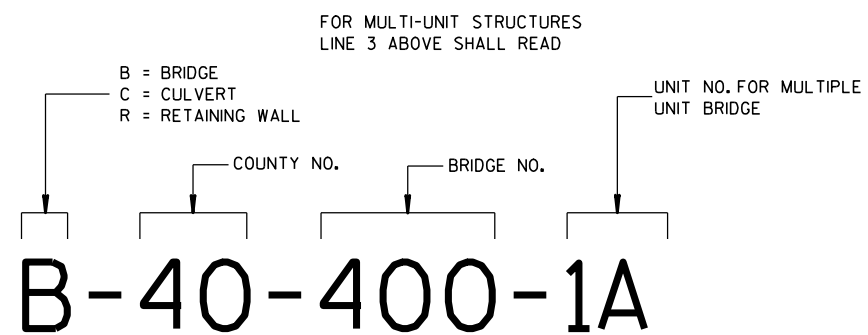
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ <u>Beth Cannestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



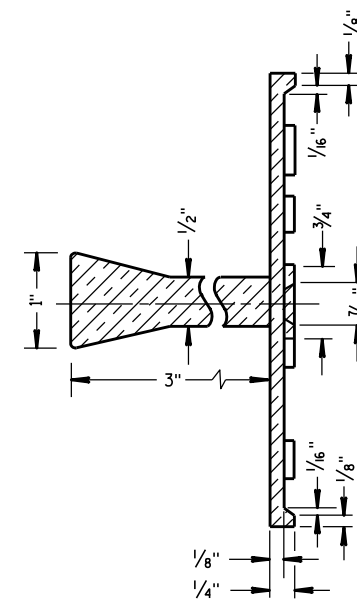
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

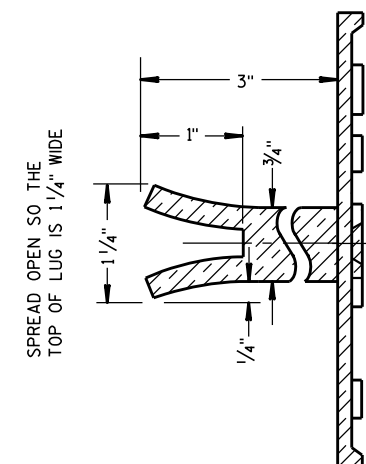
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

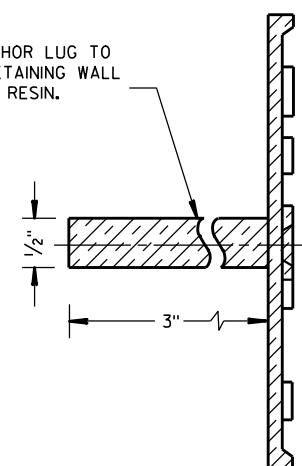


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

6

S.D.D. 14 B 15-8a

- 6

S.D.D. 14 B 15-8a



S.D.D. 14 B 15-8a



S.D.D. 14 B 15-8a



S.D.D. 14 B 15-8a



S.D.D. 14 B 15-8a



S.D.D. 14 B 15-8a



S.D.D. 14 B 15-8a



S.D.D. 14 B 15-8a



S.D.D. 14 B 15-8a



S.D.D. 14 B 15-8a



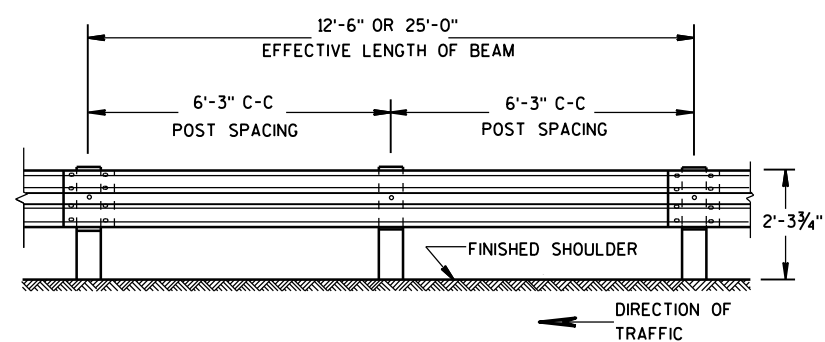
S.D.D. 14 B 15-8a



S.D.D. 14 B 15-8a

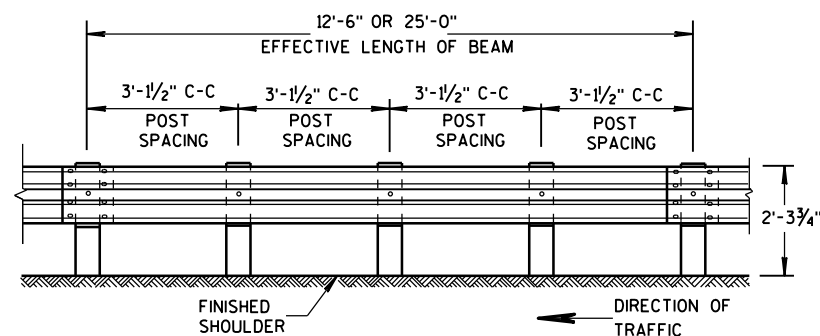
S.D.D. 14 B 15-8a

S.D.D. 14 B 15-8a



FRONT VIEW

POST SPACING STANDARD INSTALLATION

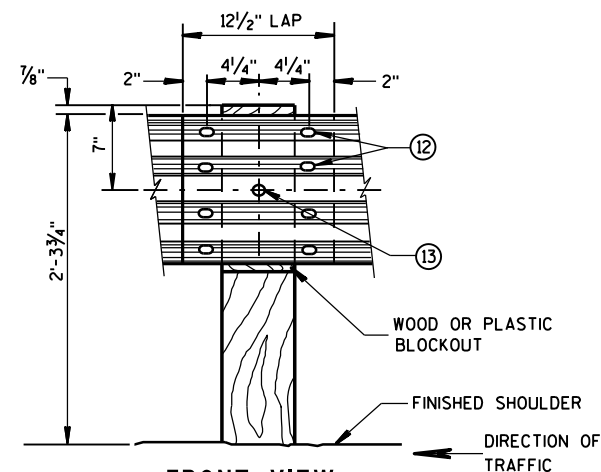
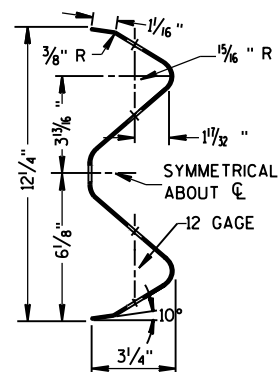
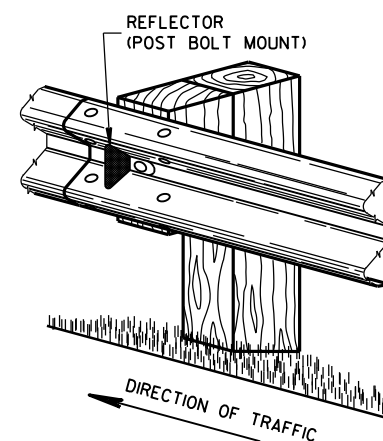


FRONT VIEW

POST SPACING FOR LONGER POST
AT HALF POST SPACING W BEAM (LHW)

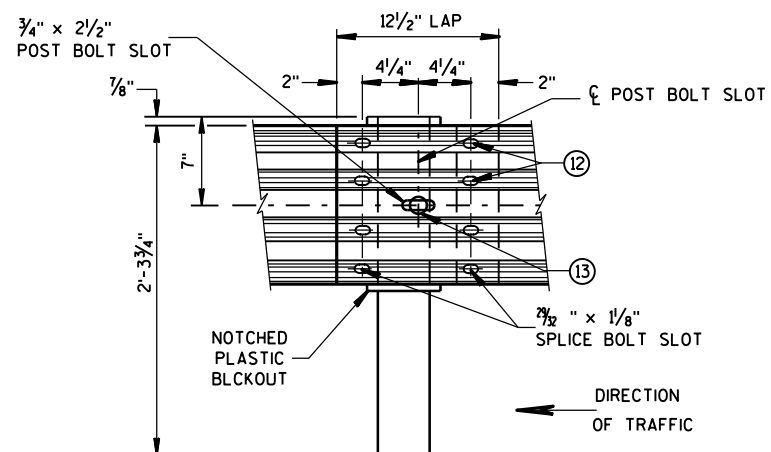
REFLECTOR SPACING ⁽⁹⁾				
	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	1 1	3
TWO WAY TRAFFIC	< 200' > 200'	25' C-C 50' C-C	1 1 ⁽¹⁰⁾	6
TWO WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	2 2 ⁽¹¹⁾	3

ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION



FRONT VIEW

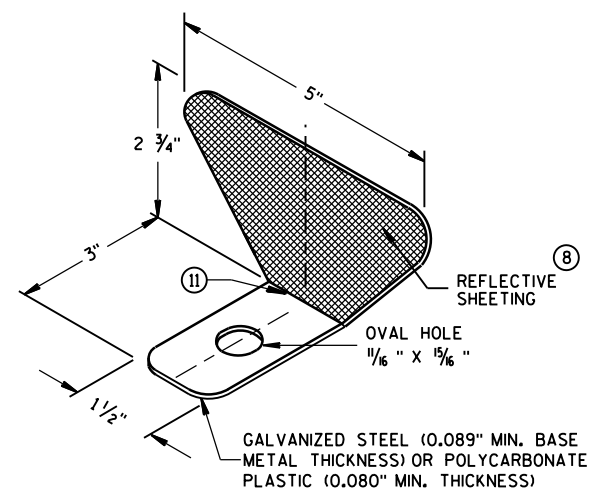
**BEAM SPLICE AT WOOD POST
AND POST MOUNTING DETAIL**



FRONT VIEW

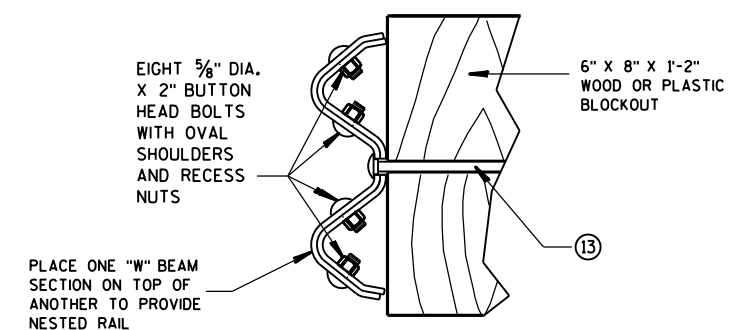
BEAM SPLICE AT STEEL POST

TYPICAL SPLICING DETAILS OF STEEL PLATE BEAM GUARD



GENERAL NOTES

- (8) PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
- (9) DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- (10) REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- (11) PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
- (12) 8 - $\frac{5}{8}$ " ϕ X 2" BUTTON HEAD BOLTS WITH OVAL SHOULDERS & RECESS NUTS.
- (13) $\frac{5}{8}$ " DIA. BUTTON HEAD BOLT AND RECESS NUT WITH $\frac{5}{8}$ " DIA. F844 FLAT WASHER UNDER NUT.

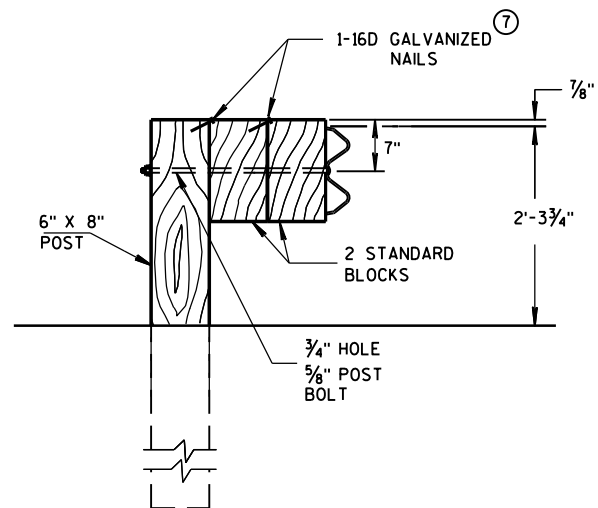


NESTED W BEAM (NW)

USE ALL OTHER STANDARD BEAM GUARD DETAILS FOR
CONSTRUCTING NESTED W BEAM (NW)

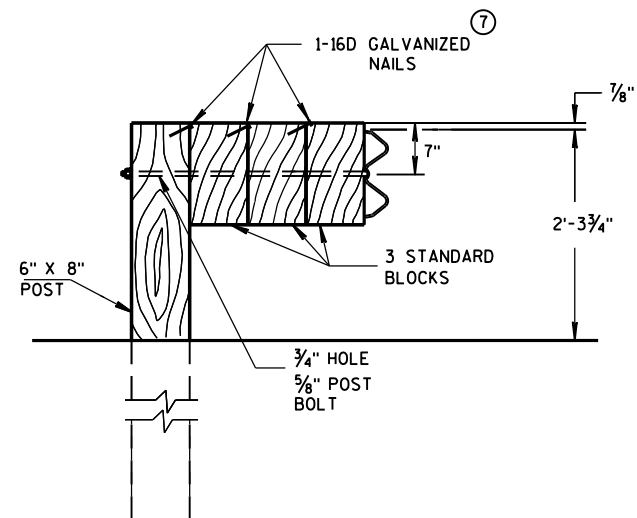
STEEL PLATE BEAM GUARD, CLASS "A", INSTALLATION & ELEMENTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR DOUBLE BLOCKS

THE NUMBER OF DOUBLE BLOCK POSTS
WITHIN A BARRIER RUN IS UNLIMITED

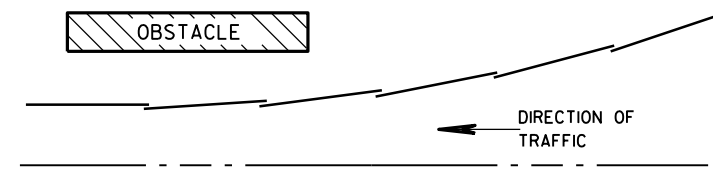


DETAIL FOR TRIPLE BLOCKS

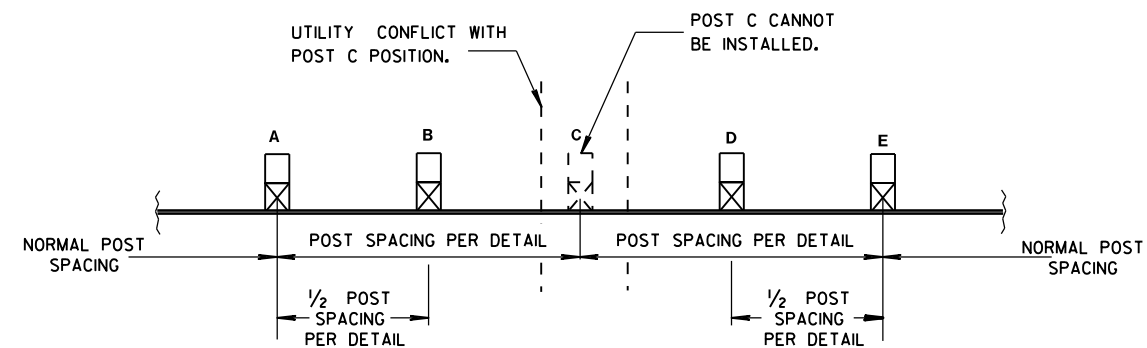
TRIPLE BLOCK DETAIL IS LIMITED TO ONE
LOCATION WITHIN A BEAM GUARD RUN.

NOTES: USE DOUBLE OR TRIPLE BLOCKS WHEN UNDERGROUND OBSTACLES
PREVENT THE POST FROM BEING INSTALLED.

DO NOT USE EXTRA BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND
SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION
DISTANCE OF THE BARRIER.



PLAN VIEW BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION

STEEL PLATE BEAM GUARD,
CLASS "A",
INSTALLATION & ELEMENTS

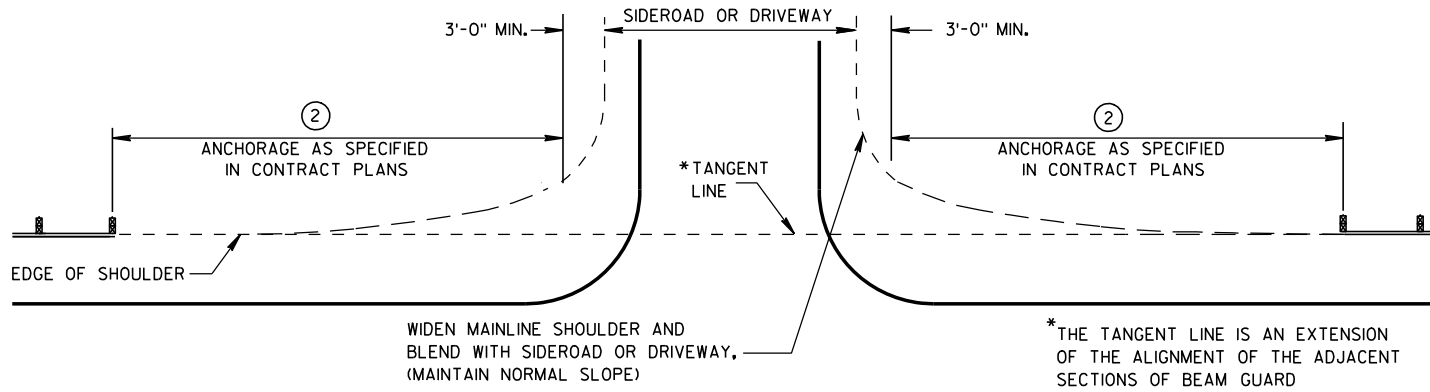
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

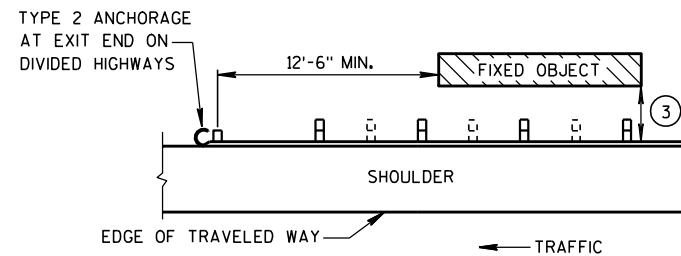
June 2014
DATE

FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



BEAM GUARD AT SIDEROADS OR DRIVEWAYS



BEAM GUARD AT OBSTACLES EXIT END - ONE WAY TRAFFIC

GENERAL NOTES

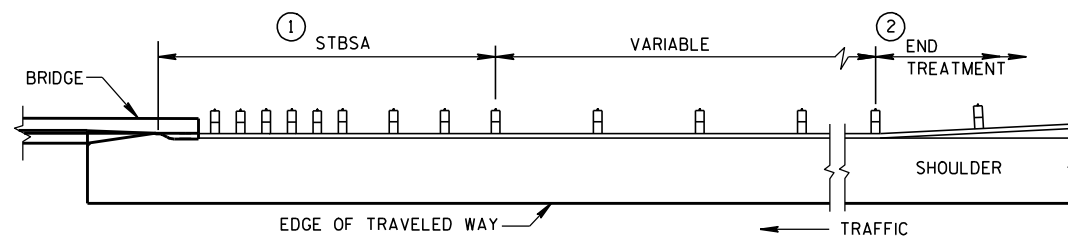
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP SHALL CONFORM TO THE PERTINENT STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

W6 X 9 OR W6 X 8.5 STEEL POSTS WITH NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POSTS WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS.

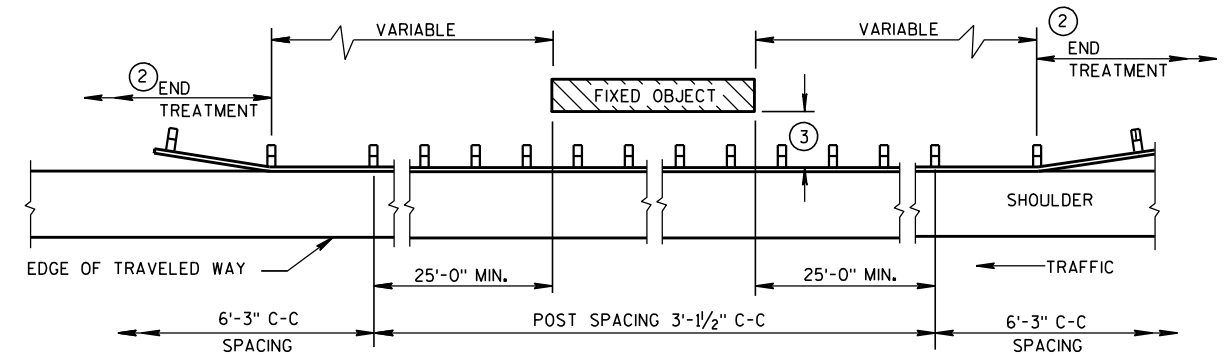
THE LOCATIONS AND LENGTHS OF BEAM GUARD ARE SHOWN ELSEWHERE IN THE PLAN.

- ① STEEL THRIE BEAM STRUCTURAL APPROACH (STBSA) - SEE CURRENT SDD 14B20.
- ② USE AN APPROVED END TREATMENT FOR THE TRAFFIC APPROACH SIDE OF BRIDGE/OBSTACLES. USE TYPE 2 ANCHORAGE ONLY AT THE DOWNSTREAM ENDS OF BEAM GUARD LOCATED ALONG ROADWAYS WITH ONE WAY TRAFFIC.

MINIMUM LATERAL DISTANCE FROM FACE OF BEAM GUARD TO FIXED OBJECT	POST SPACING
3'-6"	3' - 1½"
4'-6"	6' - 3"



BEAM GUARD AT FULL WIDTH BRIDGES

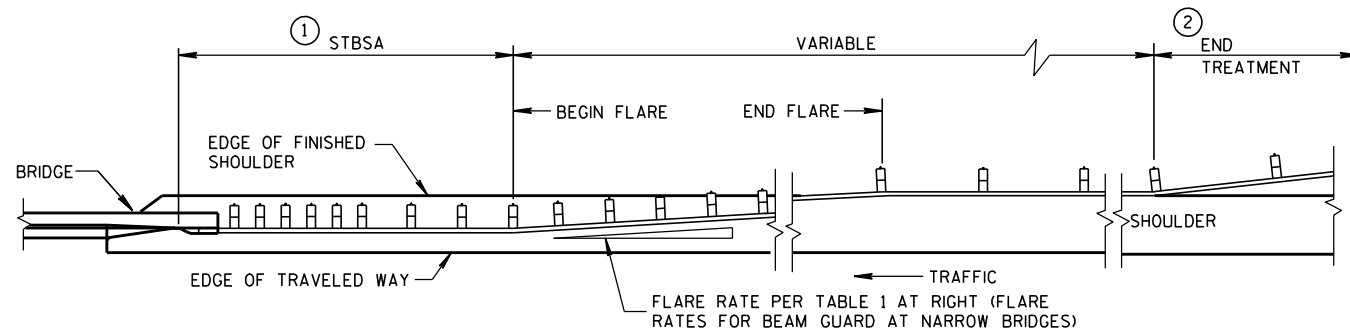


BEAM GUARD AT OBSTACLES - TWO WAY TRAFFIC

(RAIL TO OBSTACLE CLEARANCE 3'-6" TO 4'-6")

TABLE 1
FLARE RATES FOR BEAM
GUARD AT NARROW BRIDGES

POSTED SPEED (MPH)	FLARE RATE
25	13:1
30	15:1
35	16:1
40	18:1
45	21:1
50	24:1
55	26:1
65	30:1



BEAM GUARD AT NARROW BRIDGES (FLARED TO SHOULDER EDGE, THEN PARALLEL TO ROADWAY)

STEEL PLATE BEAM GUARD
CLASS "A"
AT BRIDGES, OBSTACLES
AND SIDEROADS/DRIVEWAYS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8-21-07
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

BILL OF MATERIALS

NOTE NO.	QTY.	DESCRIPTION
①	4	WOOD BREAKAWAY TERMINAL POST: 5 1/2" X 7 1/2" X 3'-9"
②	**	STEEL TUBE: OPTION 1 - QUANTITY OF 4 TS 8" X 6" X 0.188", 4'-6" LONG OR OPTION 2 - QUANTITY OF 2 TS 8" X 6" X 0.188", 6'-0" AND 2 TS 8" X 6" X 0.188", 4'-6" LONG
③	2	SOIL PLATE: 2'-0" X 1'-6" X 1/4" **
④	4	WOOD BREAKAWAY CRT POST: 6" X 8" X 6'-0"
⑤	6	WOOD OFFSET BLOCKS: 6' X 8" X 1'-2"
⑥	1	PIPE SLEEVE: 2" X 5 1/2" STANDARD PIPE
⑦	1	BEARING PLATE
⑧	1	BCT CABLE ASSEMBLY
⑨	1	CABLE ANCHOR BOX
⑩	1	STRUT & YOKE
⑪	1	STEEL PLATE BEAM, END PANEL 12 GA. 13'-6 1/2" LONG FOR SKT-350, ET-2000 AND ET-2000 PLUS
⑫	3	STEEL PLATE BEAM: 12 GA. 13'-6 1/2"
⑬	1	ET-2000/ET-2000 PLUS GUARDRAIL EXTRUDER OR SKT-350 IMPACT HEAD: AS FURNISHED BY MANUFACTURER
⑭	1	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑮	1	E.A.T. MARKER POST

GENERAL NOTES

FOLLOW MANUFACTURE'S BOLTING RECOMMENDATIONS, IF NONE ARE AVAILABLE, INSTALL 3/8" ϕ X 1'-6" BUTTON HEAD BOLTS AT ALL POSTS EXCEPT FOR POST 1.

(A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.

(B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.

(C) THE 13 SLOT FIRST RAIL PANEL MAY BE USED IN LIEU OF THE 3 SLOT RAIL PANEL ON SKT-350 ONLY.

(D) THE TOP OF THE STEEL TUBE ON POSTS 1 THROUGH 4 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.

(E) THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST 5 THROUGH 8 SHALL BE 3/4" ABOVE THE FINISHED GROUND LINE.

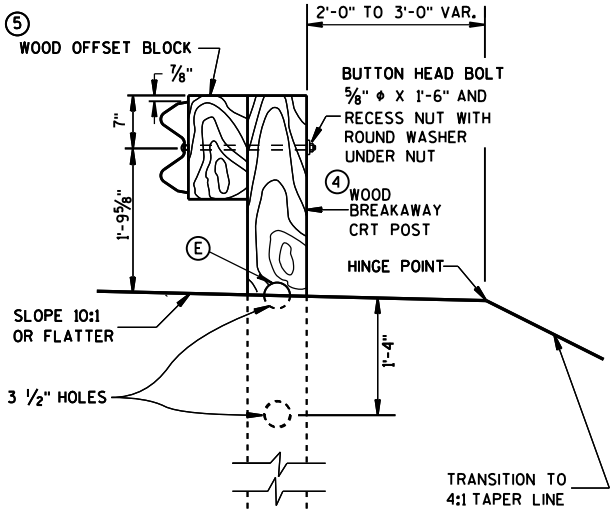
(F) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.

STEEL POSTS SHALL NOT BE ALLOWED FOR USE WITH ENERGY ABSORBING TERMINALS.

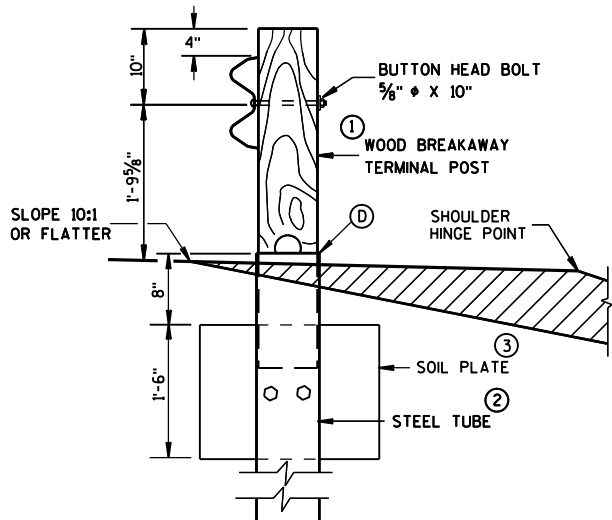
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

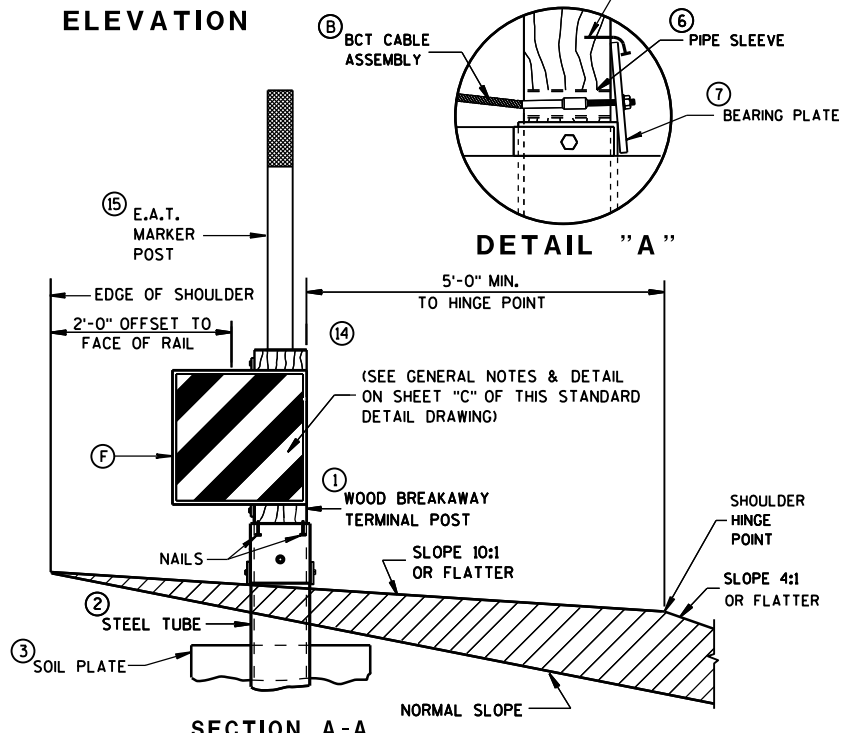
** SDD SHOWS 4 - 54 INCH STEEL TUBES WITH SOIL PLATES INSTALLED ON POST 1 AND POST 2. POST 3 AND 4 DO NOT NEED SOIL PLATES. AN ALTERNATIVE INSTALLATION WOULD CONSIST OF 2 - 72 INCH STEEL TUBES ON POST 1 AND POST 2 AND 54 INCH SOIL TUBES ON POSTS 3 AND 4. THE ALTERNATIVE INSTALLATION DOES NOT REQUIRE SOIL PLATES.



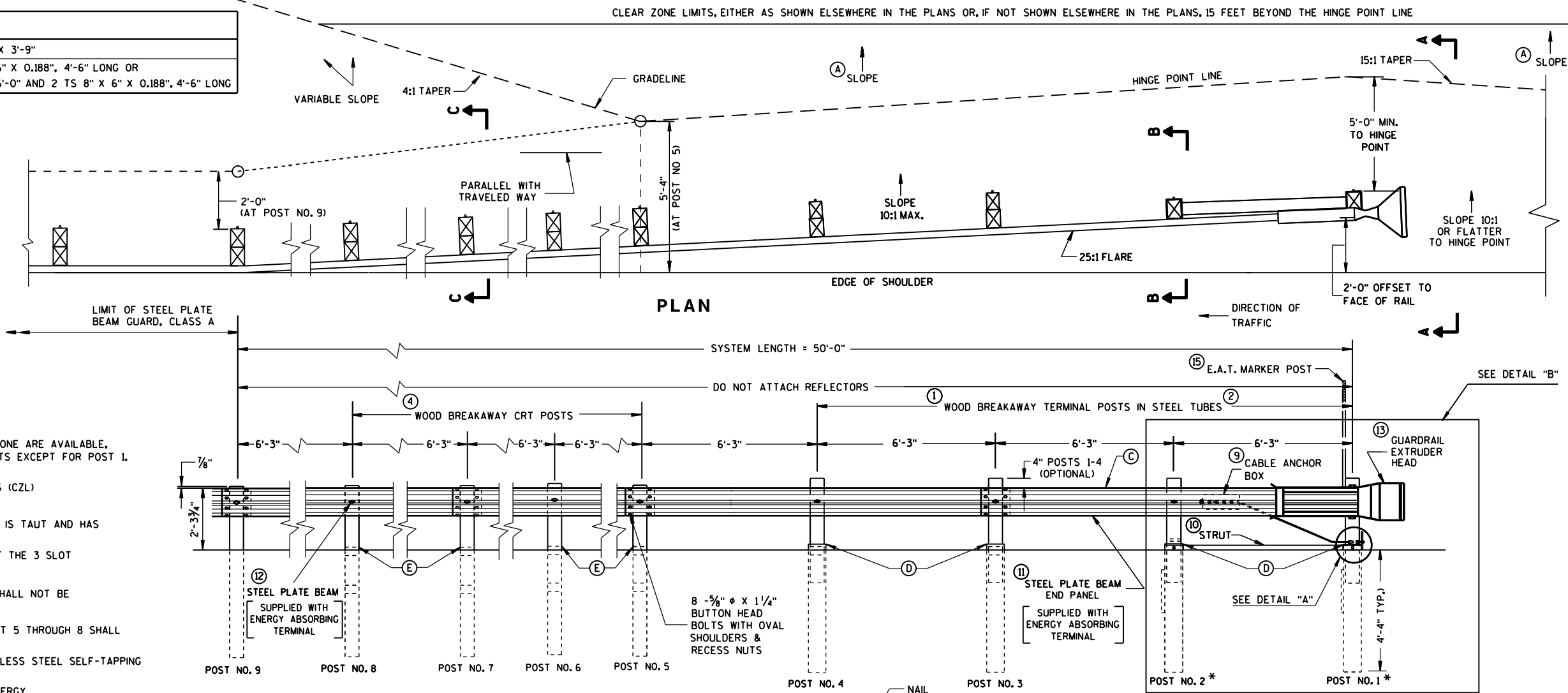
SECTION C-C
TYPICAL AT POST NOS. 6, 8



SECTION B-B
TYPICAL AT POST NO. 2 *



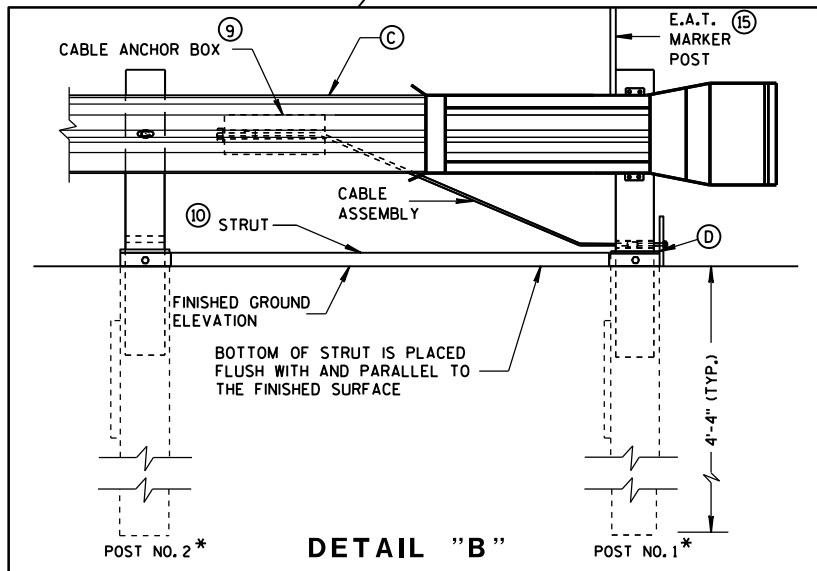
SECTION A-A
TYPICAL AT POST NO. 1 *



PLAN

ELEVATION

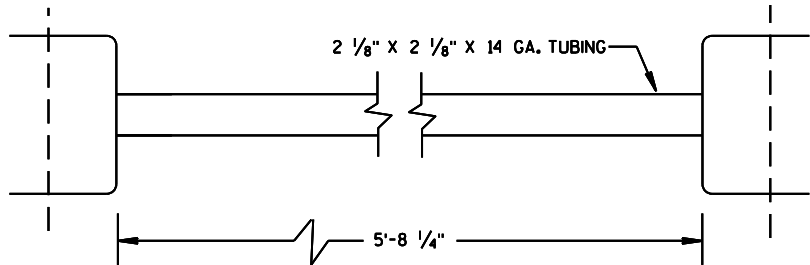
DETAIL "A"



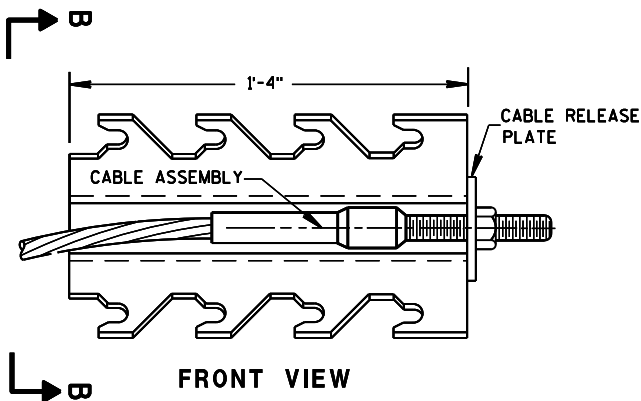
DETAIL "B"

STEEL PLATE BEAM GUARD
ENERGY ABSORBING TERMINAL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

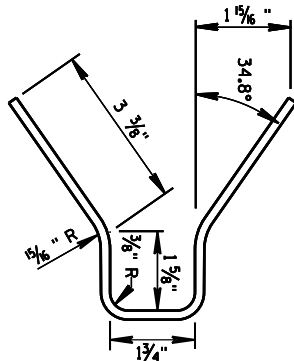


10 STRUT DETAIL (SKT-350)

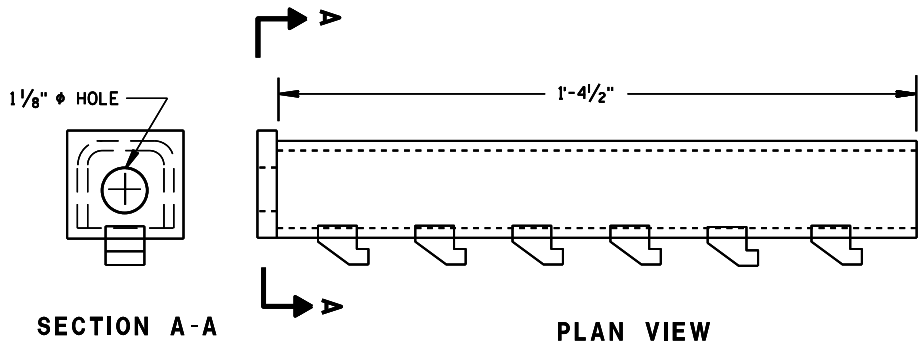


9 CABLE ANCHOR BOX (SKT-350)

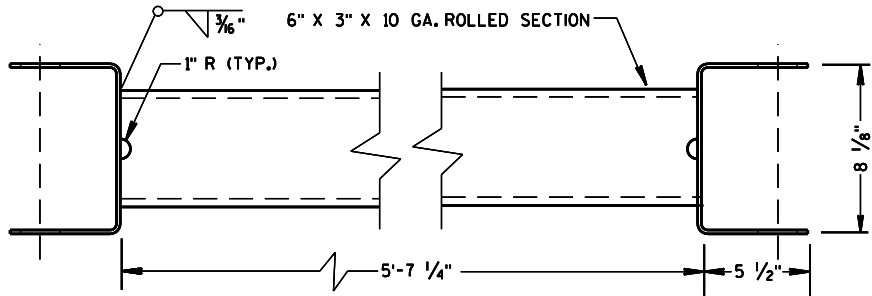
(SKT-350)



SECTION B-B

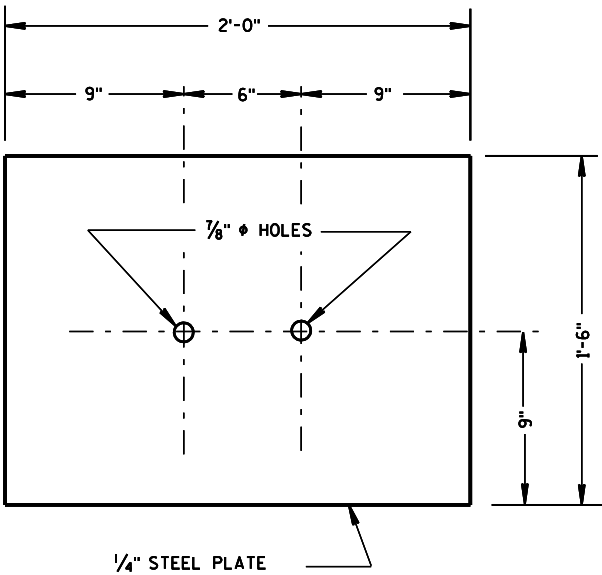


9 CABLE ANCHOR BOX (ET-2000/ET-2000 PLUS)

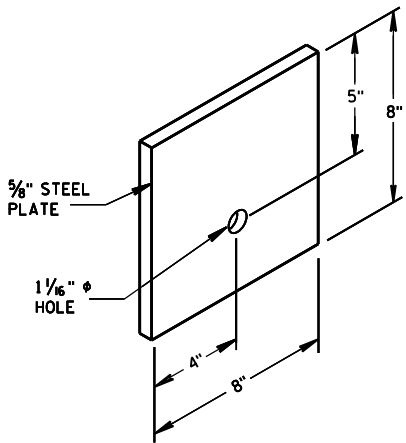


10 STRUT DETAIL (ET-2000/ET-2000 PLUS)

(ET-2000/ET-2000 PLUS)



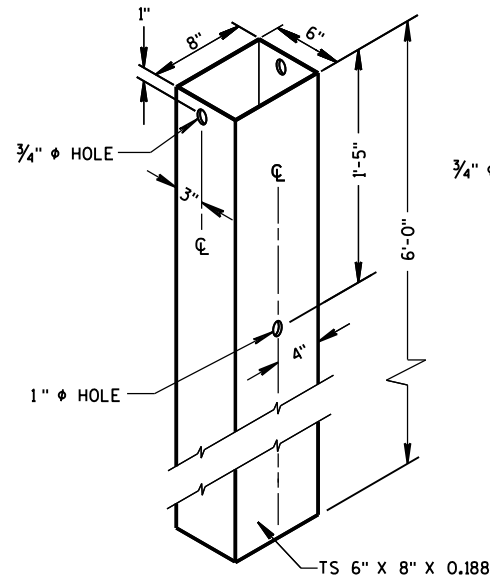
3 SOIL PLATE
(SKT-350, ET-2000/ET-2000 PLUS)



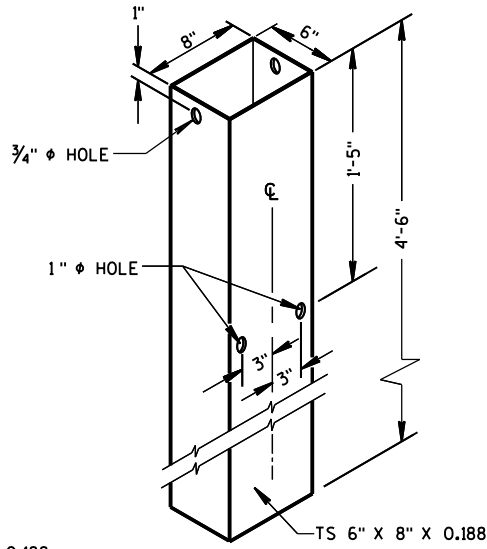
7 STEEL BEARING PLATE
(SKT-350, ET-2000/ET-2000 PLUS)

STEEL PLATE BEAM GUARD
ENERGY ABSORBING TERMINAL

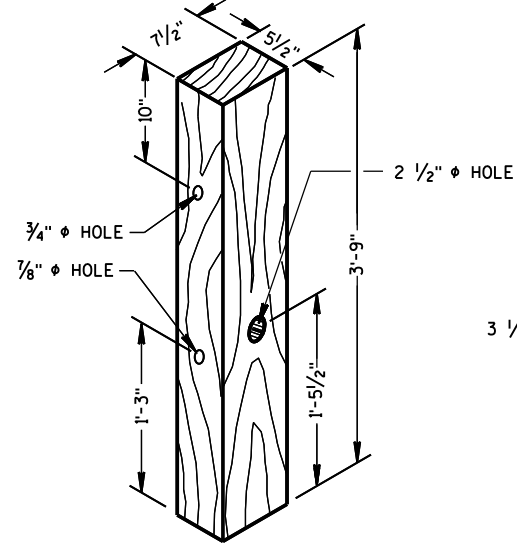
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



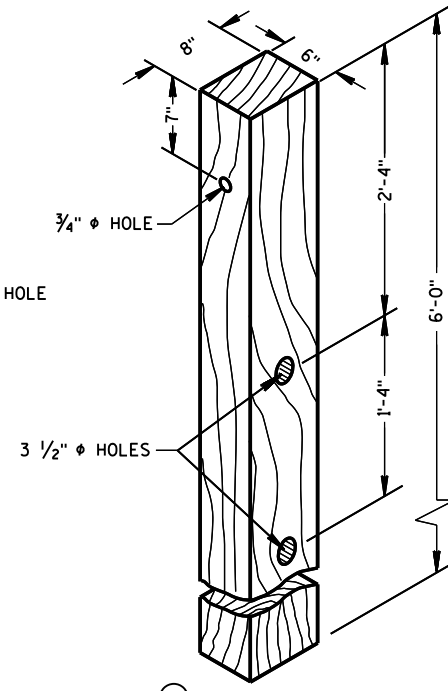
② 72" STEEL TUBE
(POSTS NO. 1-4)



② 54" STEEL TUBE
(POSTS NO. 1-4)

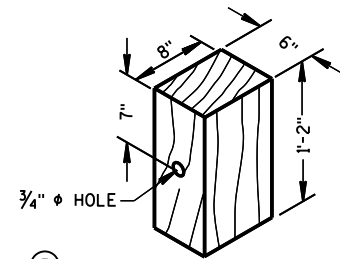


① TERMINAL POST
(POSTS NO. 1-4)



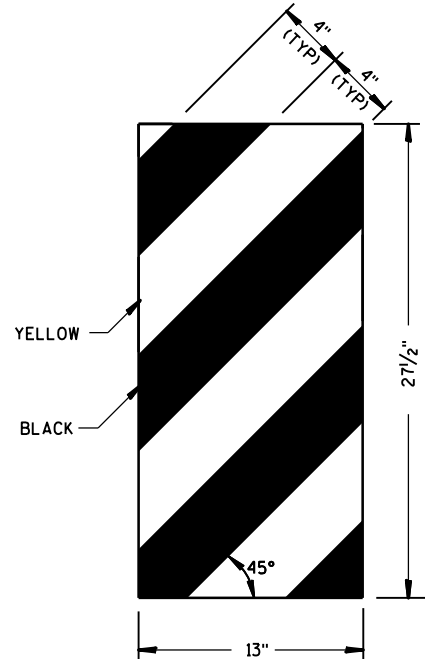
④ CRT POST
(POSTS NO'S 5-8)

WOOD BREAKAWAY POSTS

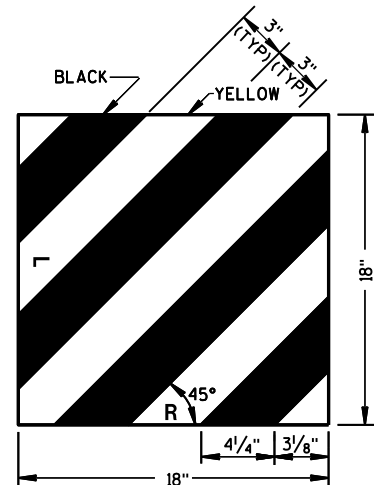


⑤ WOOD OFFSET BLOCK
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

TYPE H
YELLOW REFLECTIVE
SHEETING 3" X 9"
SEE STANDARD
SPECIFICATION 637

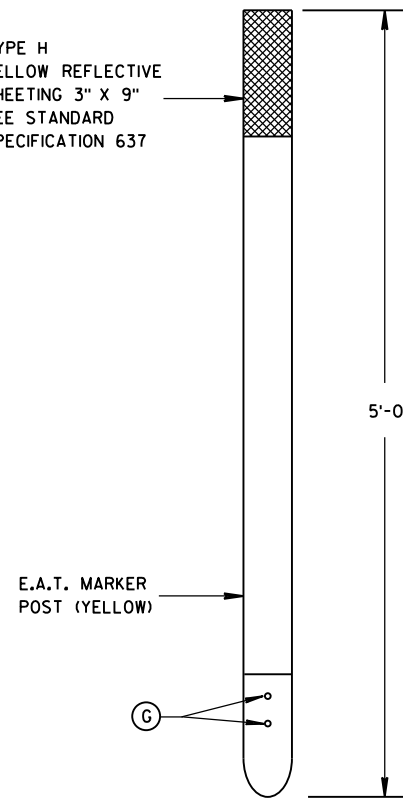


ET-2000 PLUS ONLY



ET-2000 AND SKT-350

⑭ REFLECTIVE SHEETING DETAILS



FRONT VIEW

SIDE VIEW

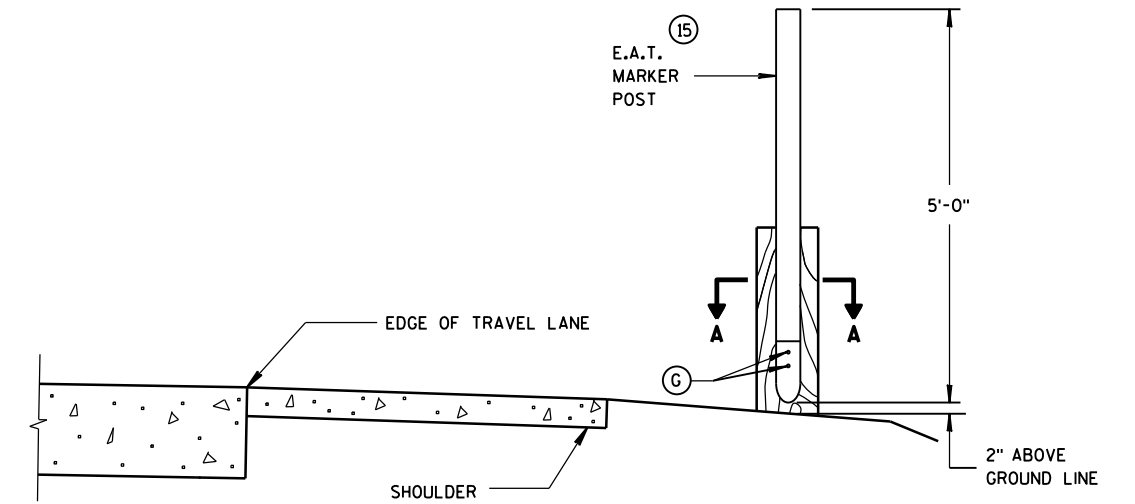
⑮ E.A.T. MARKER POST

GENERAL NOTES

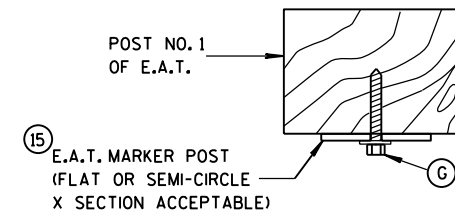
WHEN ROCK IS ENCOUNTERED DURING EXCAVATION, A 12 INCH DIA. POST HOLE EXTENDING 20 INCHES DEEP INTO THE ROCK MAY BE USED IF APPROVED BY THE ENGINEER. GRANULAR MATERIAL SHALL BE PLACED IN THE BOTTOM OF THE HOLE APPROXIMATELY 2 1/2" INCHES DEEP TO PROVIDE DRAINAGE. THE SOIL TUBES SHALL BE FIELD CUT TO LENGTH, PLACED IN THE HOLE AND BACKFILLED WITH ADEQUATELY COMPACTED MATERIAL EXCAVATED FROM THE HOLE.

SEE APPROVED PRODUCTS LIST FOR ACCEPTABLE E. A. T. MARKER POST.

⑮ 1/2" DIA. X 3" LAG BOLT WITH WASHER.



TYPICAL INSTALLATION OF E.A.T.
MARKER POST BACKSIDE OF POST NO. 1
(E.A.T. AND RAIL REMOVED FOR CLARITY)



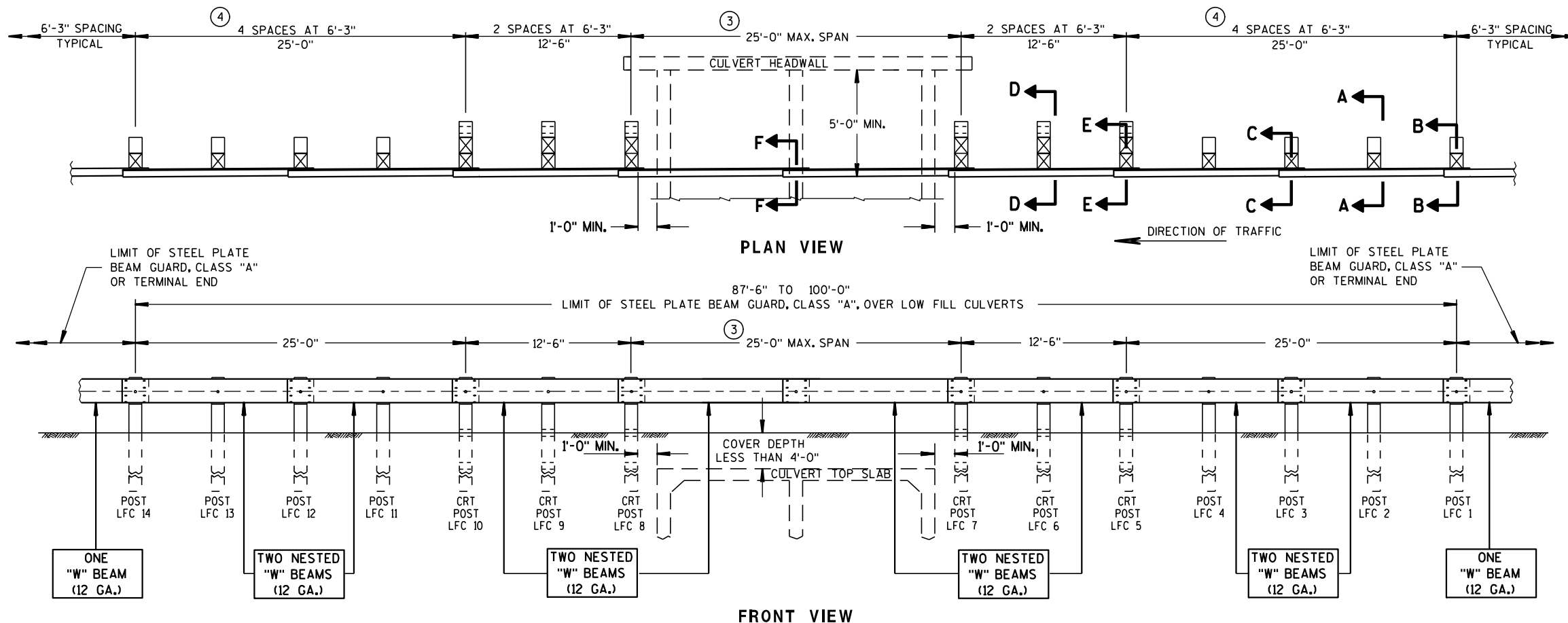
SECTION A-A

STEEL PLATE BEAM GUARD
ENERGY ABSORBING TERMINAL

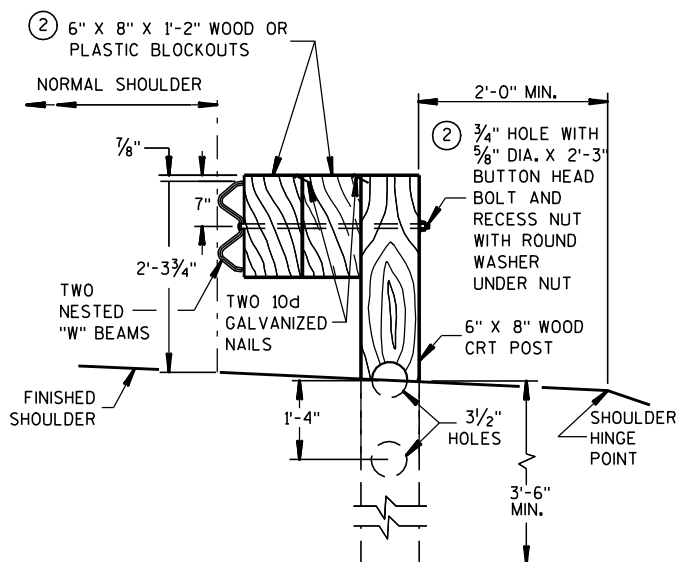
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2014
DATE
FHWA

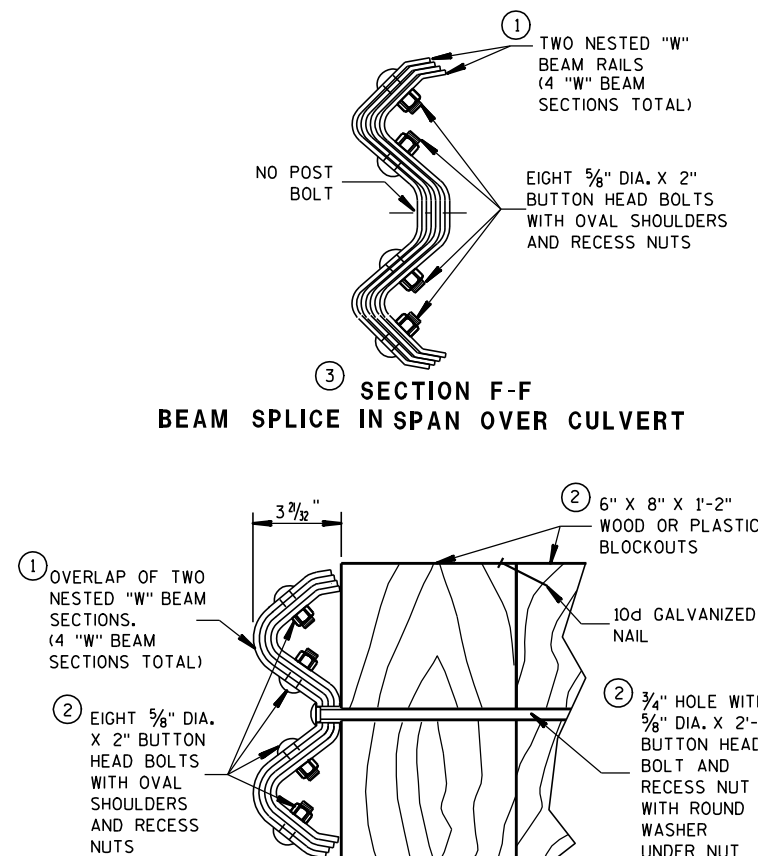
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



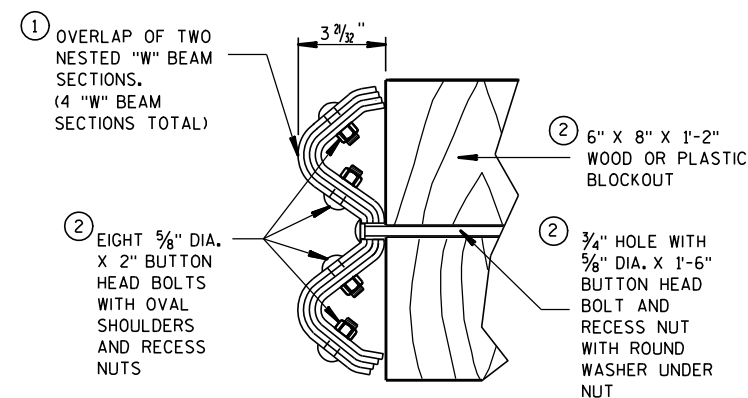
TYPICAL INSTALLATION OF STEEL PLATE BEAM GUARD OVER LOW FILL CULVERTS



SECTION D-D
TYPICAL CRT POST LFC 6 AND 9



SECTION E-E
TYPICAL CRT POST LFC 5, 7, 8 AND 10

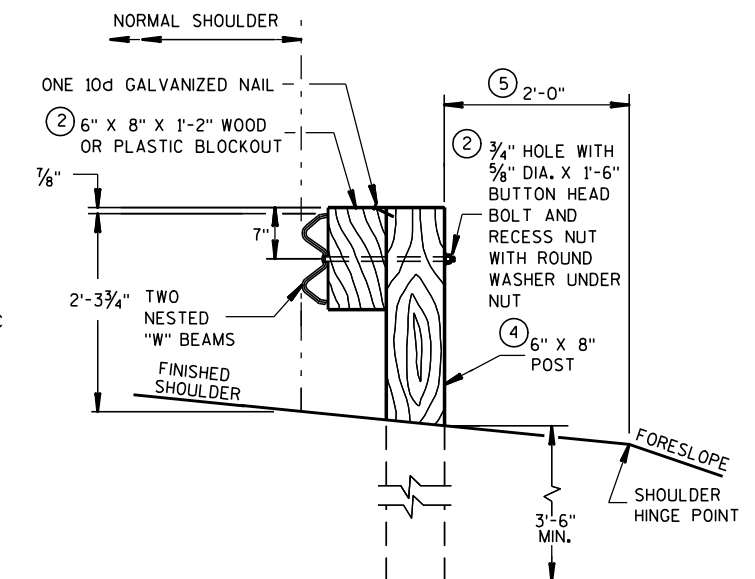


SECTION B-B
TYPICAL AT POSTS LFC 1 AND 14

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① MAINTAIN THE NESTING OF EACH NESTED PAIR OF "W" BEAM SECTIONS THROUGH SPLICES. ORIENTATE NESTED "W" BEAM SPLICES IN THE DIRECTION OF TRAFFIC AS THE PLAN VIEW SHOWS. SEE S.D.D. 14 B 15 FOR SPLICE INSTALLATION.
- ② THE CONTRACTOR MAY USE APPROVED PLASTIC BLOCKOUTS IN LIEU OF WOOD BLOCKOUTS. SEE S.D.D. 14 B 15 FOR TYPICAL BLOCKOUT, SPLICE AND REFLECTOR INSTALLATIONS. USE BOLT SIZES AND LENGTHS AS SHOWN ON THIS DETAIL.
- ③ PROVIDE 12'-6", 18'-9" AND 25'-0" SPANS ONLY. USE A MAXIMUM OF ONE SPLICE LOCATED ANYWHERE WITHIN THE SPAN SECTION. LOCATE ALL OTHER SPLICES AT BEAM GUARD POSTS.
- ④ IN THE FIRST AND LAST 25 FOOT SECTIONS (POSTS LFC 1-4 & LFC 11-14), THE CONTRACTOR MAY USE W6 X 9 OR W6 X 8.5 STEEL POSTS WITH NOTCHED PLASTIC BLOCKOUTS OR 6" X 8" WOOD POSTS WITH EITHER WOOD OR PLASTIC BLOCKOUTS. DO NOT MIX STEEL POSTS WITH NOTCHED PLASTIC BLOCKOUTS AND WOOD POSTS WITH EITHER WOOD OR PLASTIC BLOCKOUTS IN THE SAME INSTALLATION.
- ⑤ WHERE EXISTING CONDITIONS DO NOT PERMIT THE APPROPRIATE EARTHWORK, THE PLAN TYPICAL SECTIONS OR DETAILS MAY SHOW, OR THE ENGINEER MAY ALLOW, THE REDUCTION OR ELIMINATION OF THE 2 FOOT DISTANCE TO THE HINGE POINT. BUILD AS THE PLAN SHOWS OR ENGINEER DIRECTS. IF THE 2 FOOT DISTANCE TO THE HINGE POINT IS REDUCED OR ELIMINATED, INCREASE THE POST SOIL DEPTH TO 4'-6" OR MORE.



SECTION A-A
TYPICAL AT POST LFC 2, 4, 11, 13

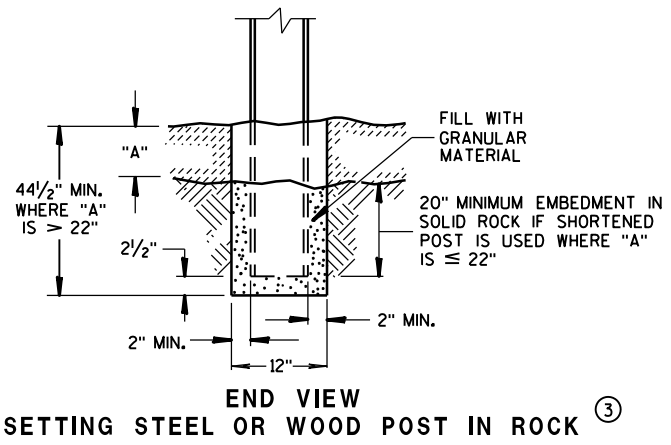
**STEEL PLATE BEAM GUARD,
CLASS "A", OVER LOW
FILL CULVERTS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

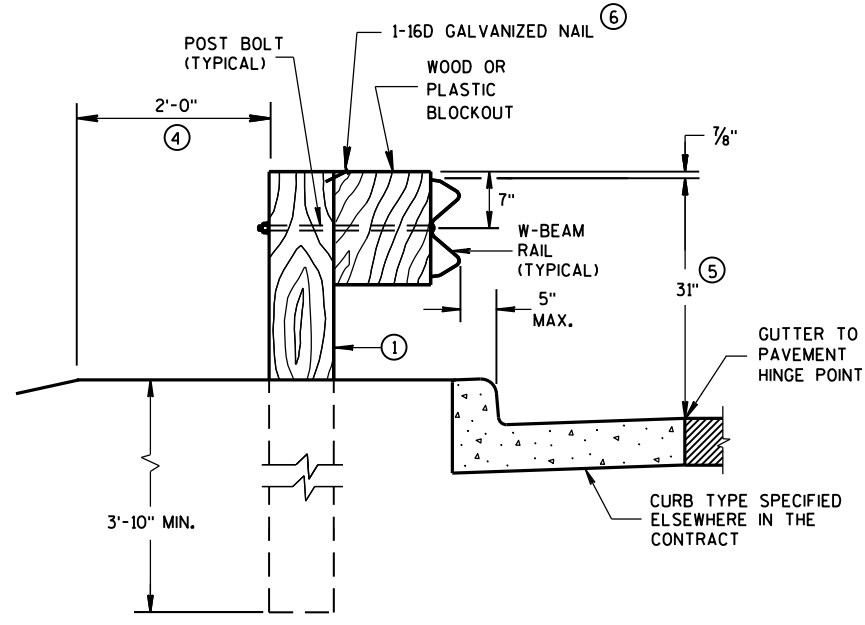
APPROVED
12/8/00 /S/ John Haverberg
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

GENERAL NOTES

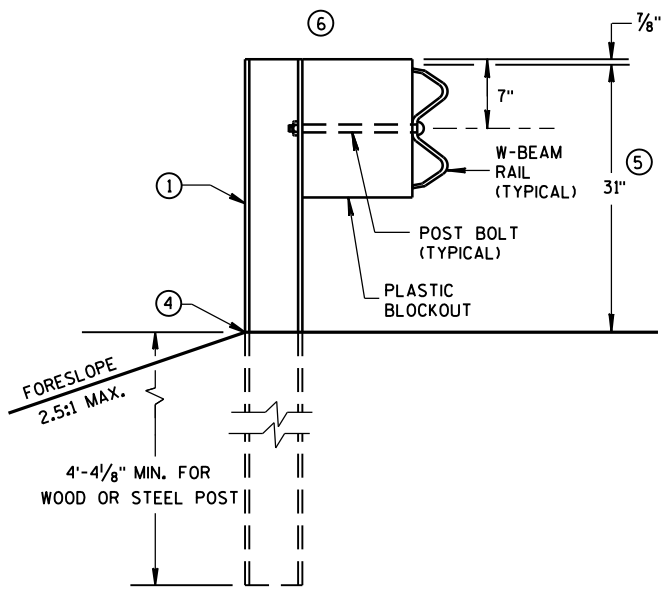
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2 INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS ± 1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".
- ⑥ WHEN USING STEEL POST AND WOOD BLOCKOUTS INSTALL FOUR 16D GALVANIZED NAILS. INSTALL NAILS AT THE BACK CORNERS OF THE BLOCK AND BEND THE NAILS OVER THE FLANGE OF THE STEEL POST.



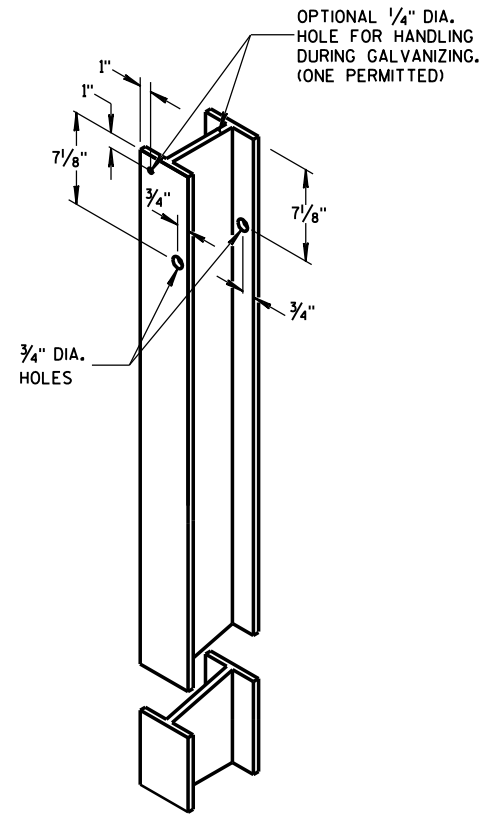
END VIEW
SETTING STEEL OR WOOD POST IN ROCK ③



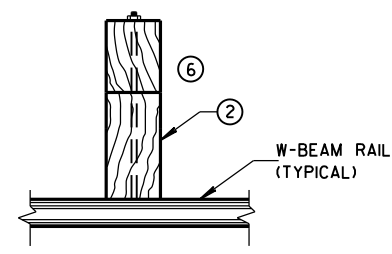
END VIEW
LOCATED ALONG A CURBED ROADWAY



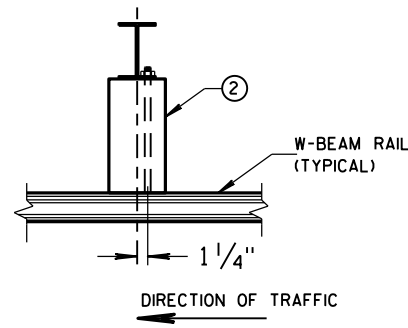
END VIEW
MGS LONGER POST AT HALFPST SPACING W BEAM (K)



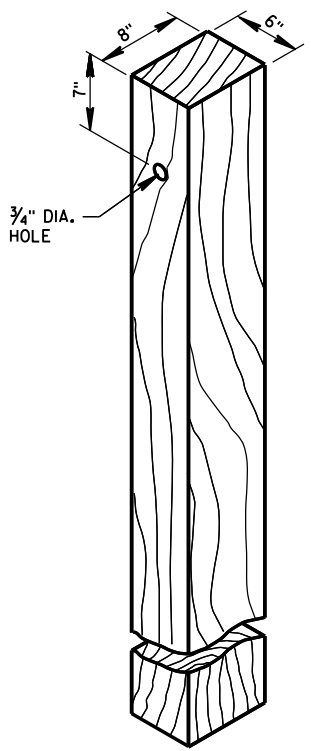
STEEL POST &
HOLE PUNCHING DETAIL
(w6X9) ①



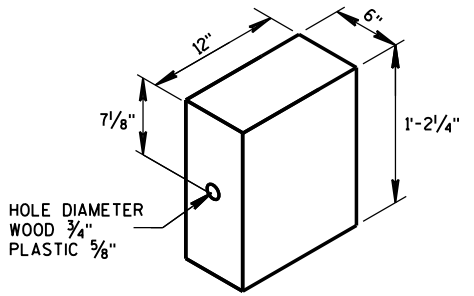
PLAN VIEW
WOOD POST,
BLOCKOUT & BEAM



PLAN VIEW
STEEL POST,
PLASTIC BLOCKOUT & BEAM



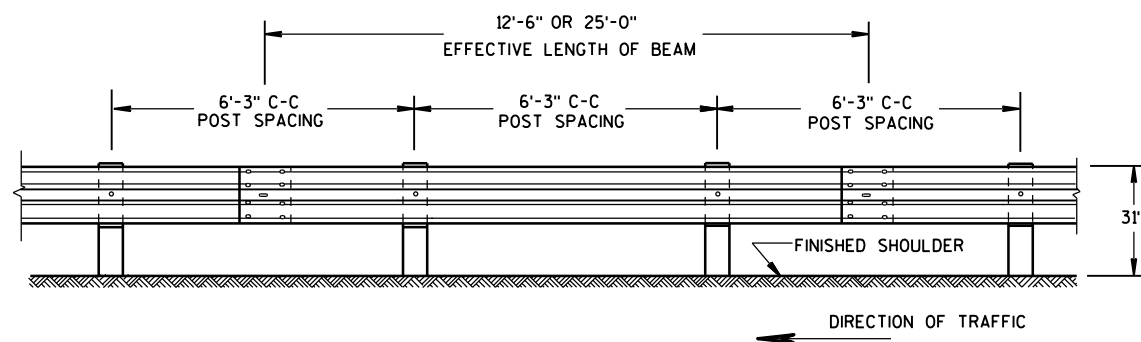
WOOD POST
(6" X 8") NOMINAL ①



WOOD OR
PLASTIC BLOCKOUT ②

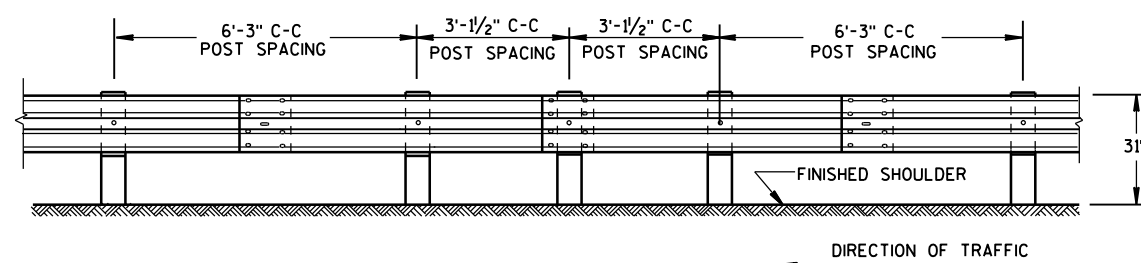
MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



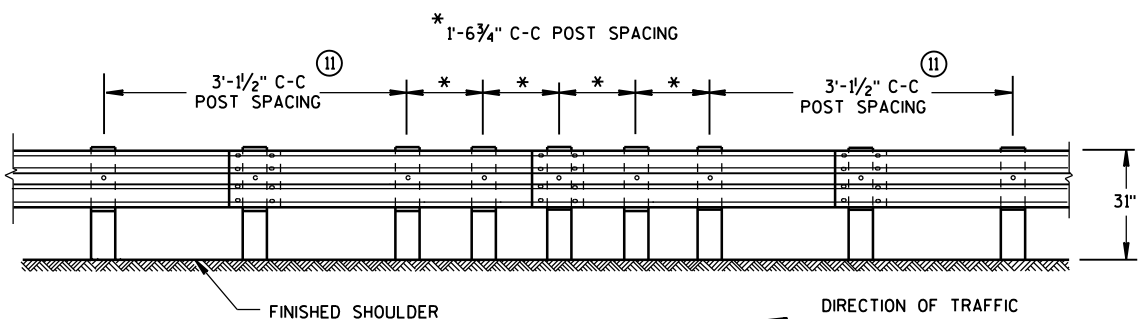
FRONT VIEW

POST SPACING STANDARD INSTALLATION



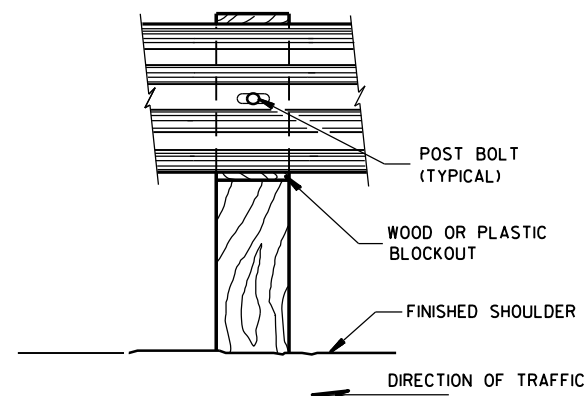
FRONT VIEW

HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)

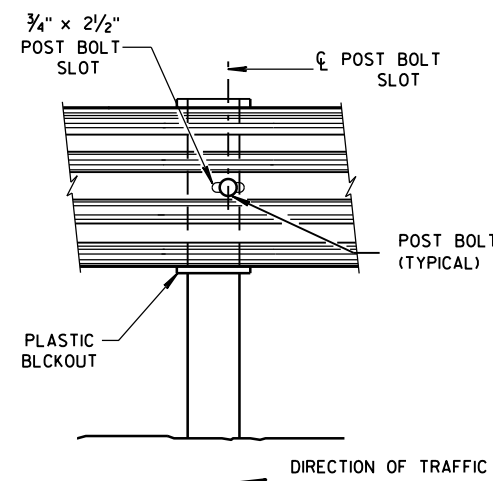


FRONT VIEW

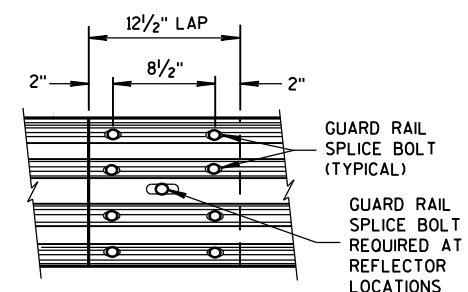
QUARTER POST SPACING (QS)



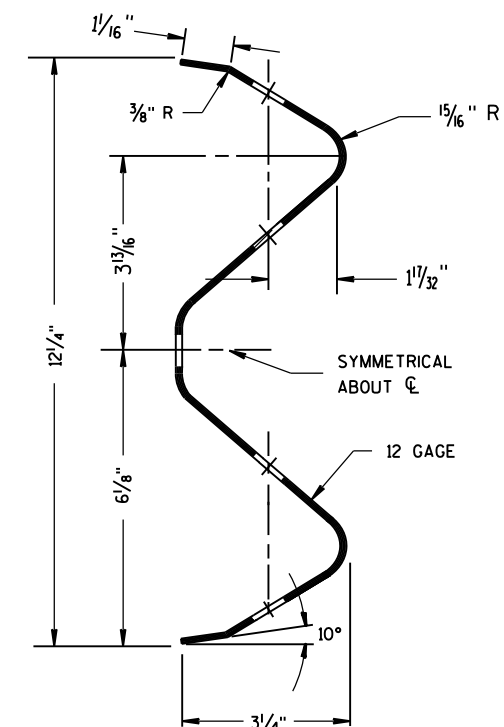
FRONT VIEW AT WOOD POST



FRONT VIEW AT STEEL POST



FRONT VIEW
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL

REFLECTOR SPACING ⁽⁸⁾				
	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTOR
ONE WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	1 1	3
TWO WAY TRAFFIC	< 200' > 200'	25' C-C 50' C-C	1 1 ⁽⁹⁾	6
TWO WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	2 2 ⁽¹⁰⁾	3

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

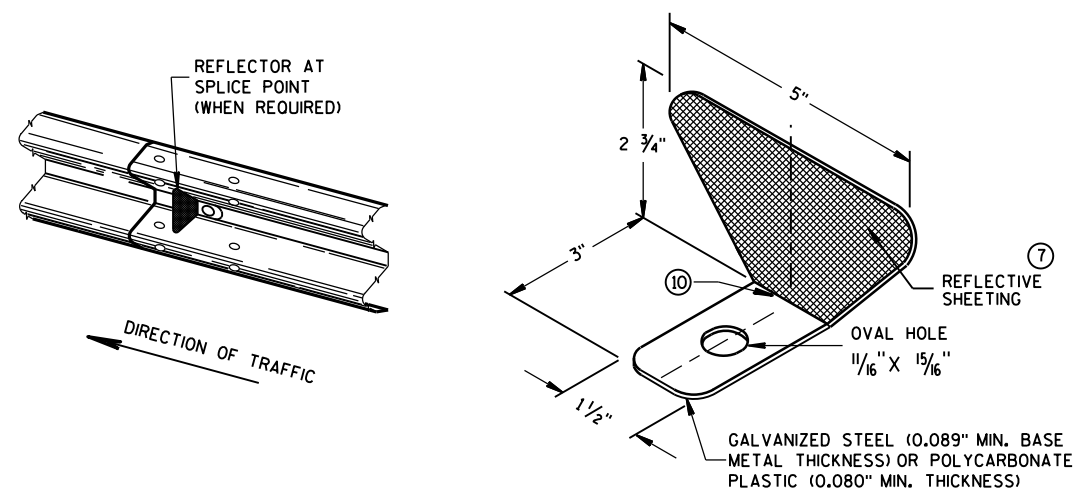
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

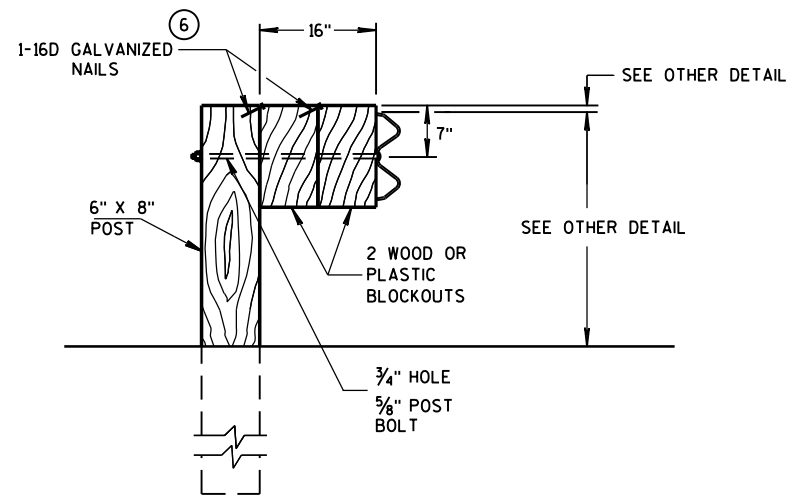
- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ⑩ PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
- ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.

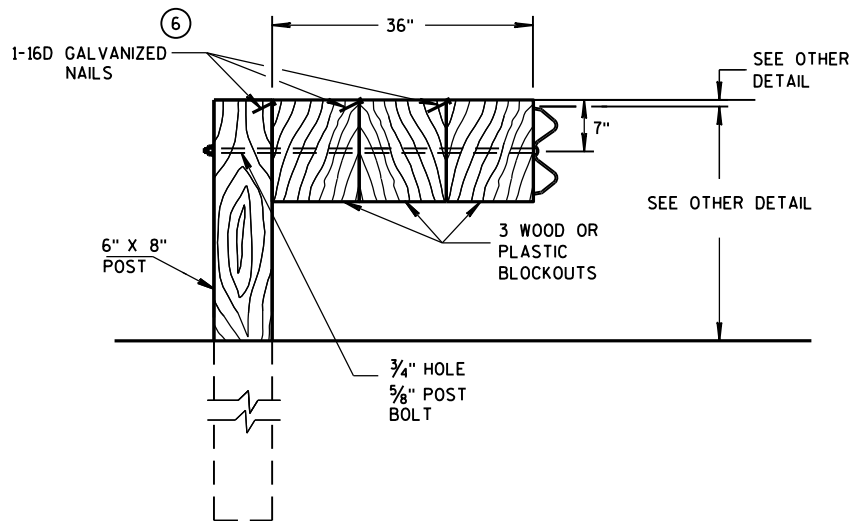


ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION



DETAIL FOR 16" BLOCKOUT DEPTH

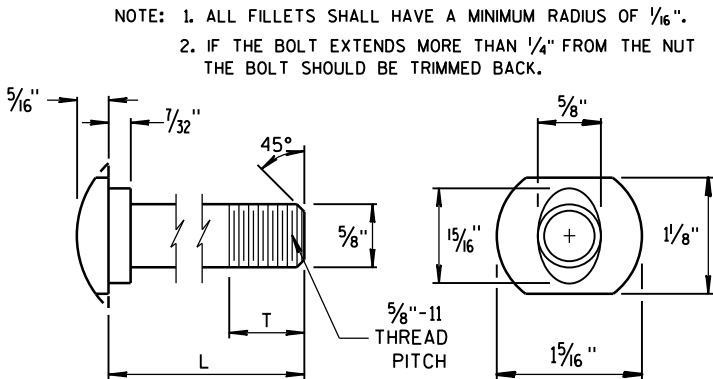
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



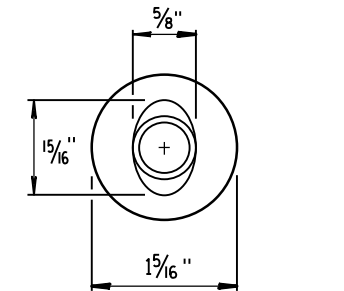
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

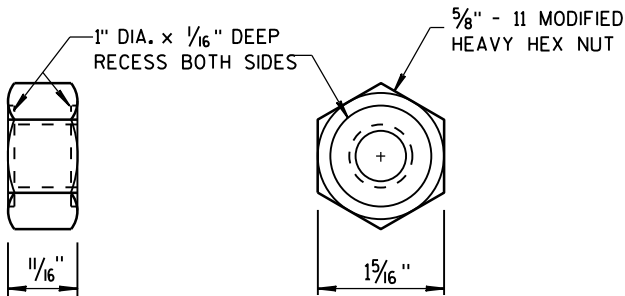
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



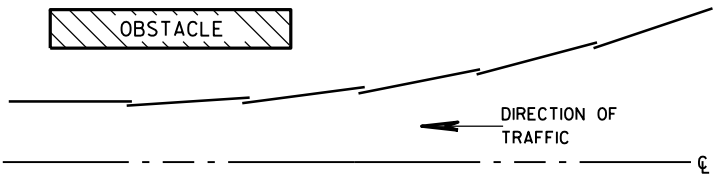
POST BOLT TABLE



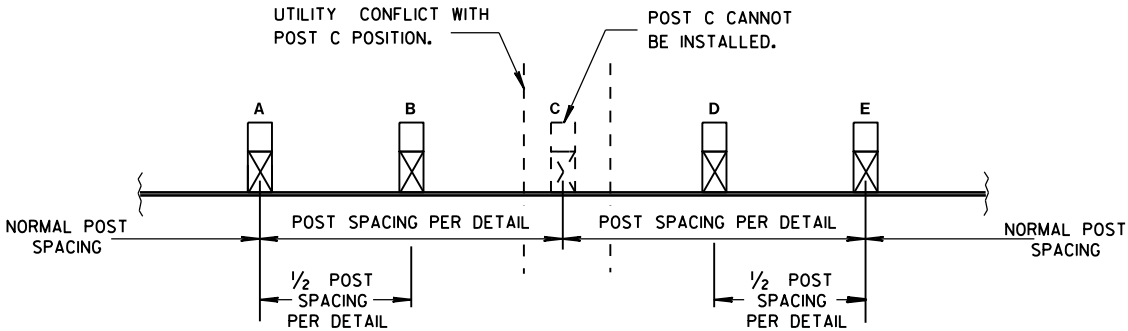
ALTERNATE BOLT HEAD



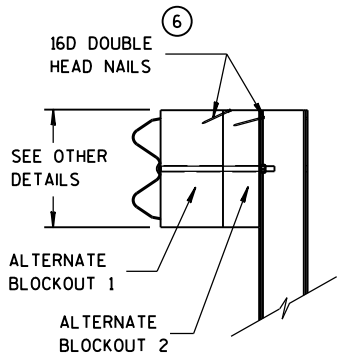
POST BOLT AND RECESS NUT



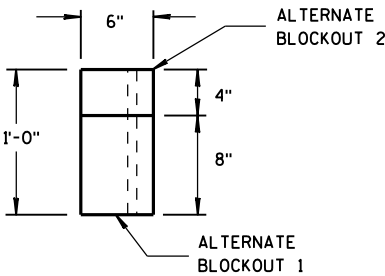
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2014
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

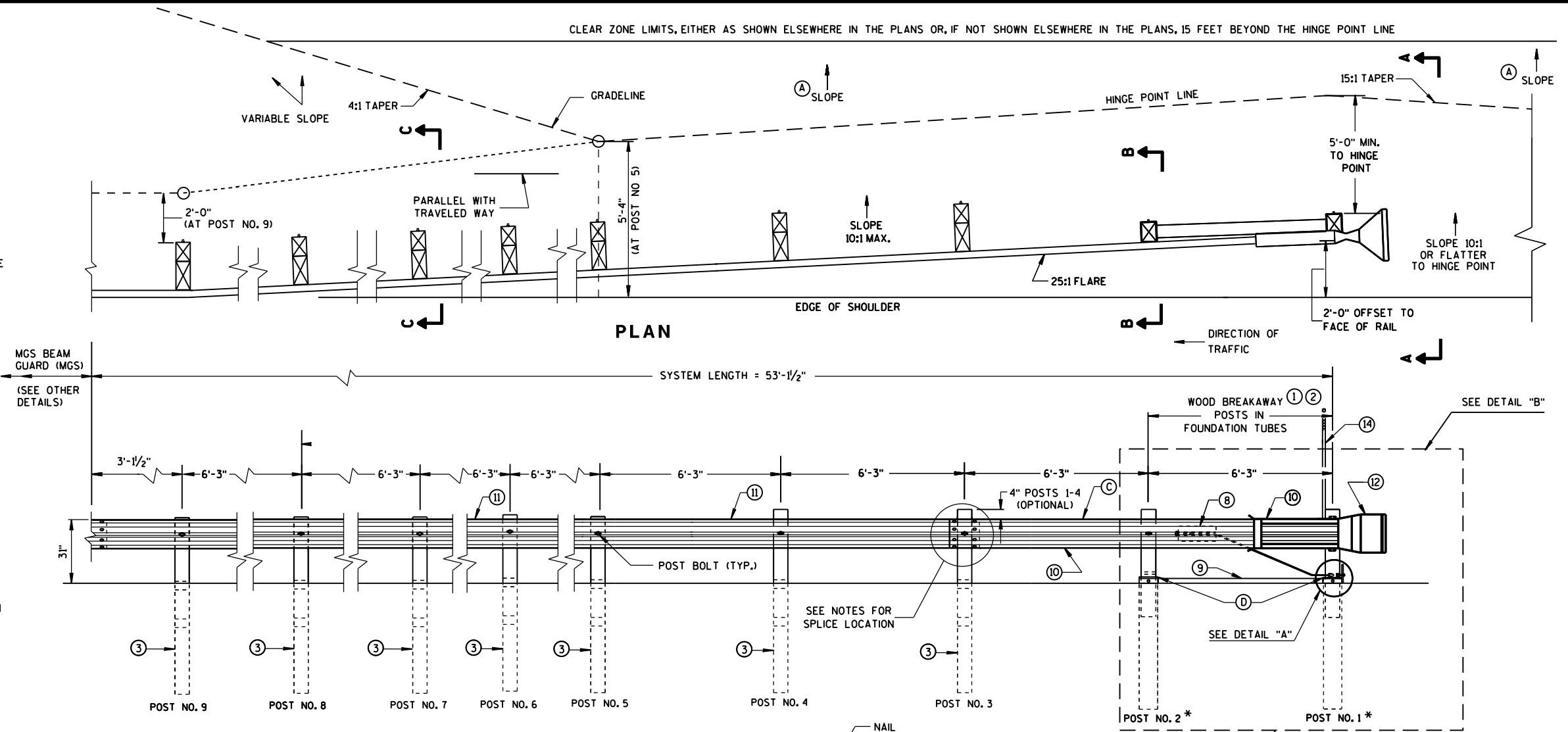
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

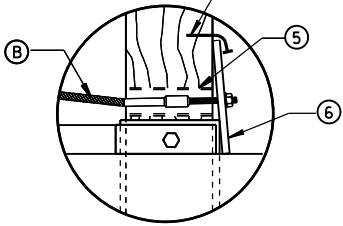
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

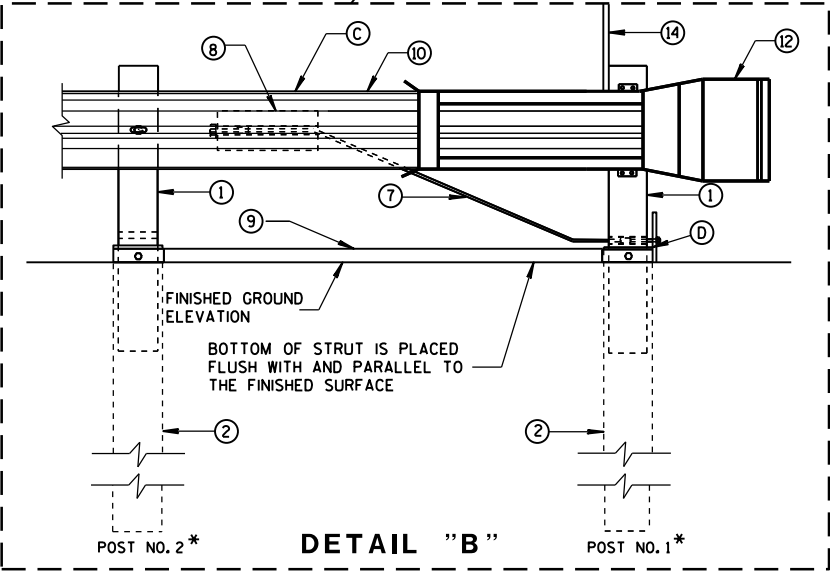
THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.



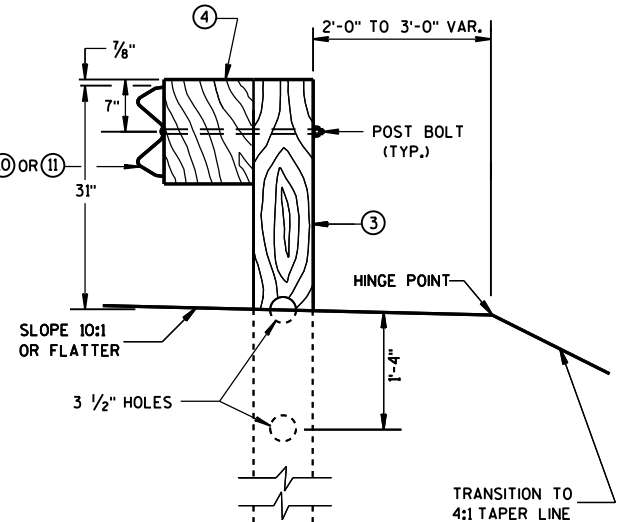
ELEVATION



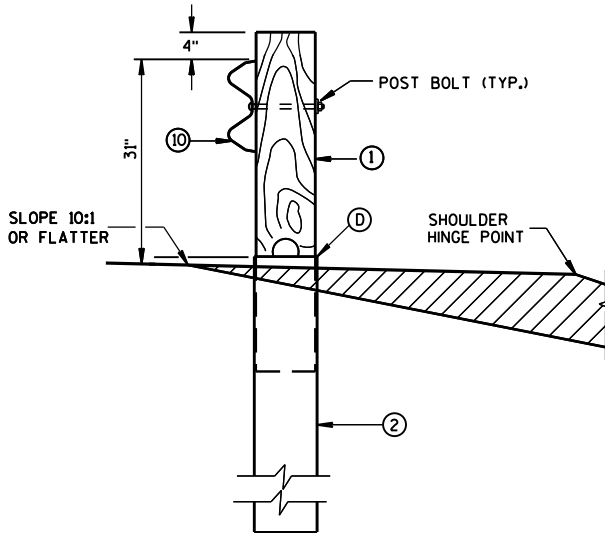
DETAIL "A"



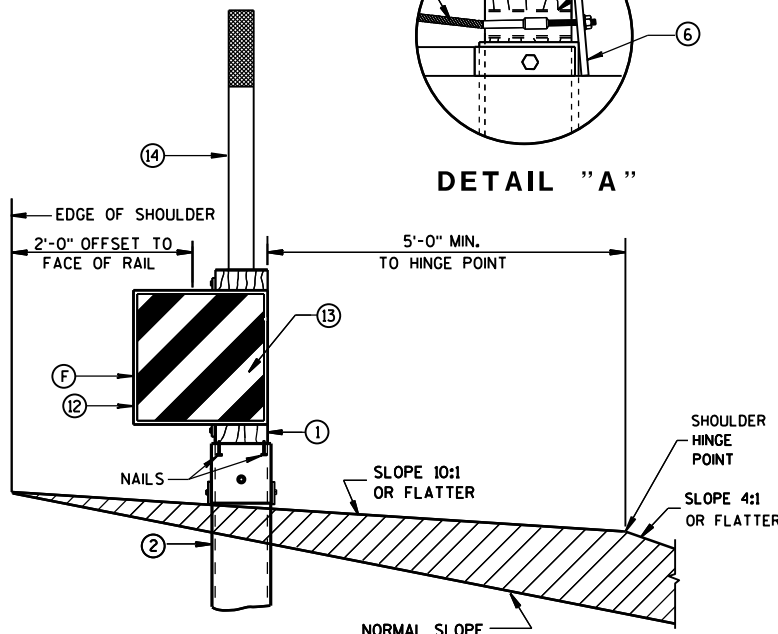
DETAIL "B"



SECTION C-C
TYPICAL AT POST NOS. 3-9



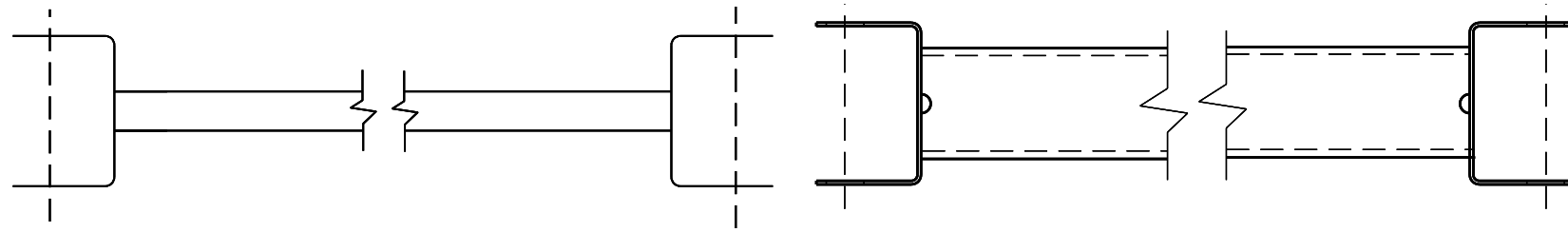
SECTION B-B
TYPICAL AT POST NO. 2*



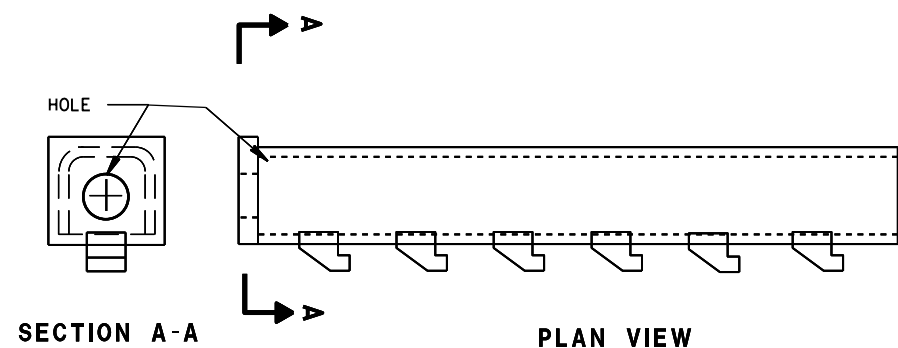
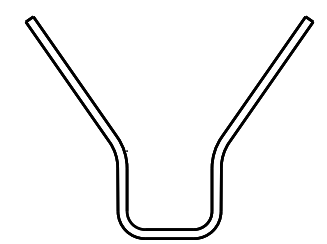
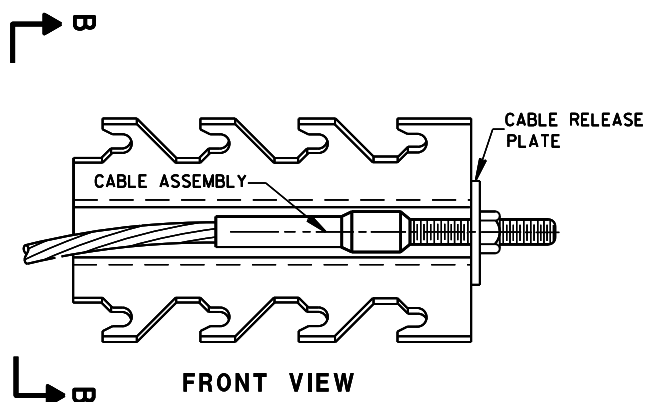
SECTION A-A
TYPICAL AT POST NO. 1*

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



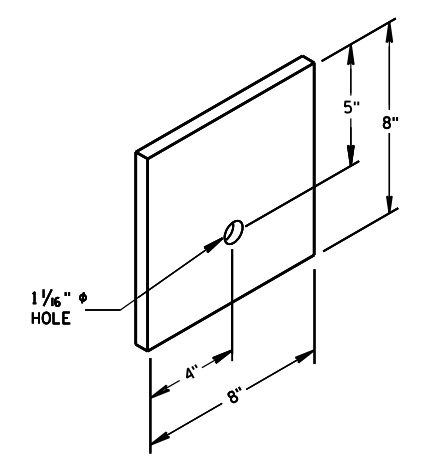
9 H
GENERIC GROUND STRUT



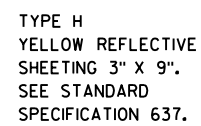
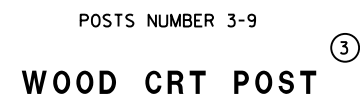
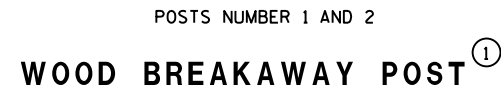
8 H
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

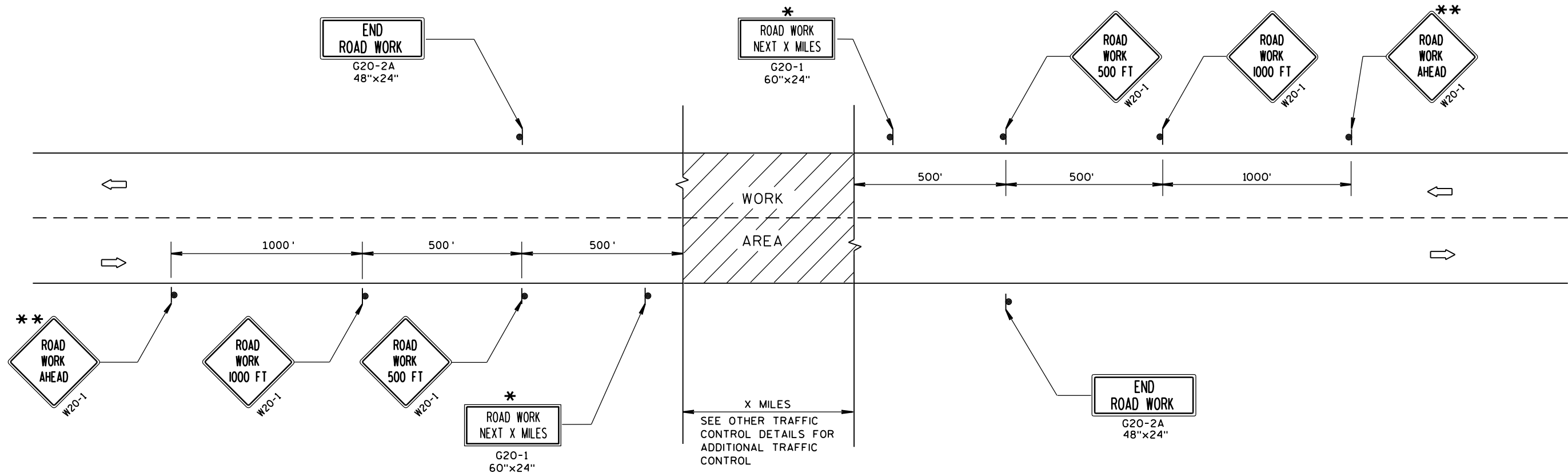
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



6
BEARING PLATE



<p>MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)</p>	
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED June 2014</p>	<p>/S/ Jerry H. Zogg</p>
<p>DATE</p>	<p>ROADWAY STANDARDS DEVELOPMENT ENGINEER</p>
<p>FHWA</p>	



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

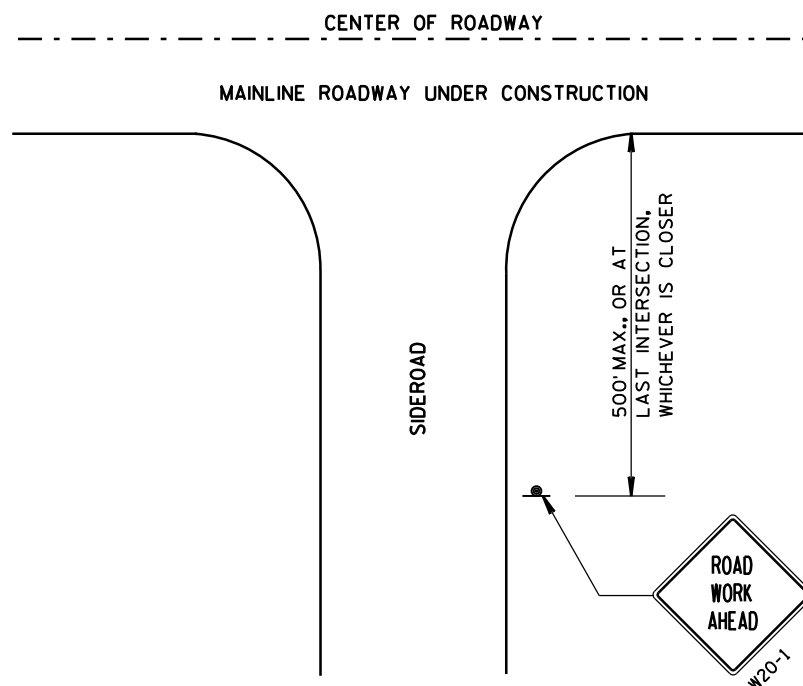
ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

* OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

** PLACE ADDITIONAL W20-1 "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.



LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

TRAFFIC CONTROL, ADVANCE
WARNING SIGNS 45 M.P.H.
OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED





8/2013

DATE

FHWA

/S/ Travis Feltes
STATE TRAFFIC ENGINEER OF DESIGN

LEGEND

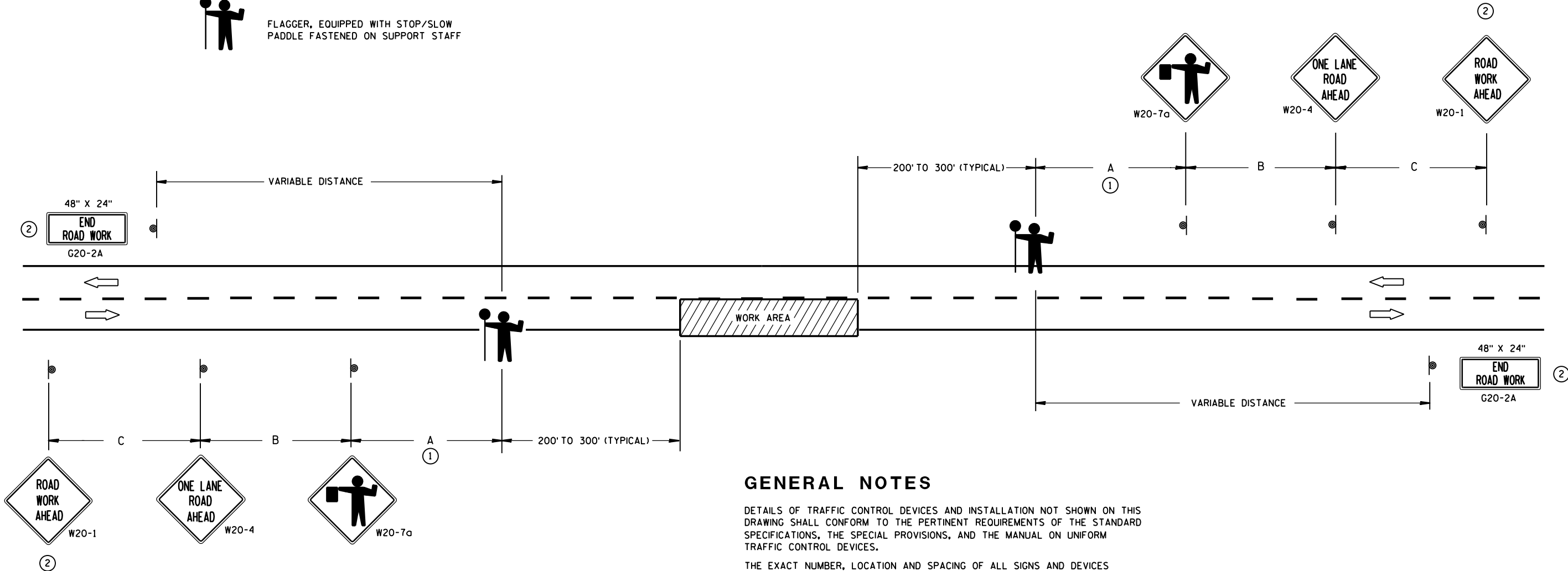
-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

SIGN SPACING TABLE

SPEED LIMIT	SIGN SPACING A,B,C
25-35 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, COVER OR REMOVE ALL TEMPORARY TRAFFIC CONTROL SIGNS.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

- ① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.

- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

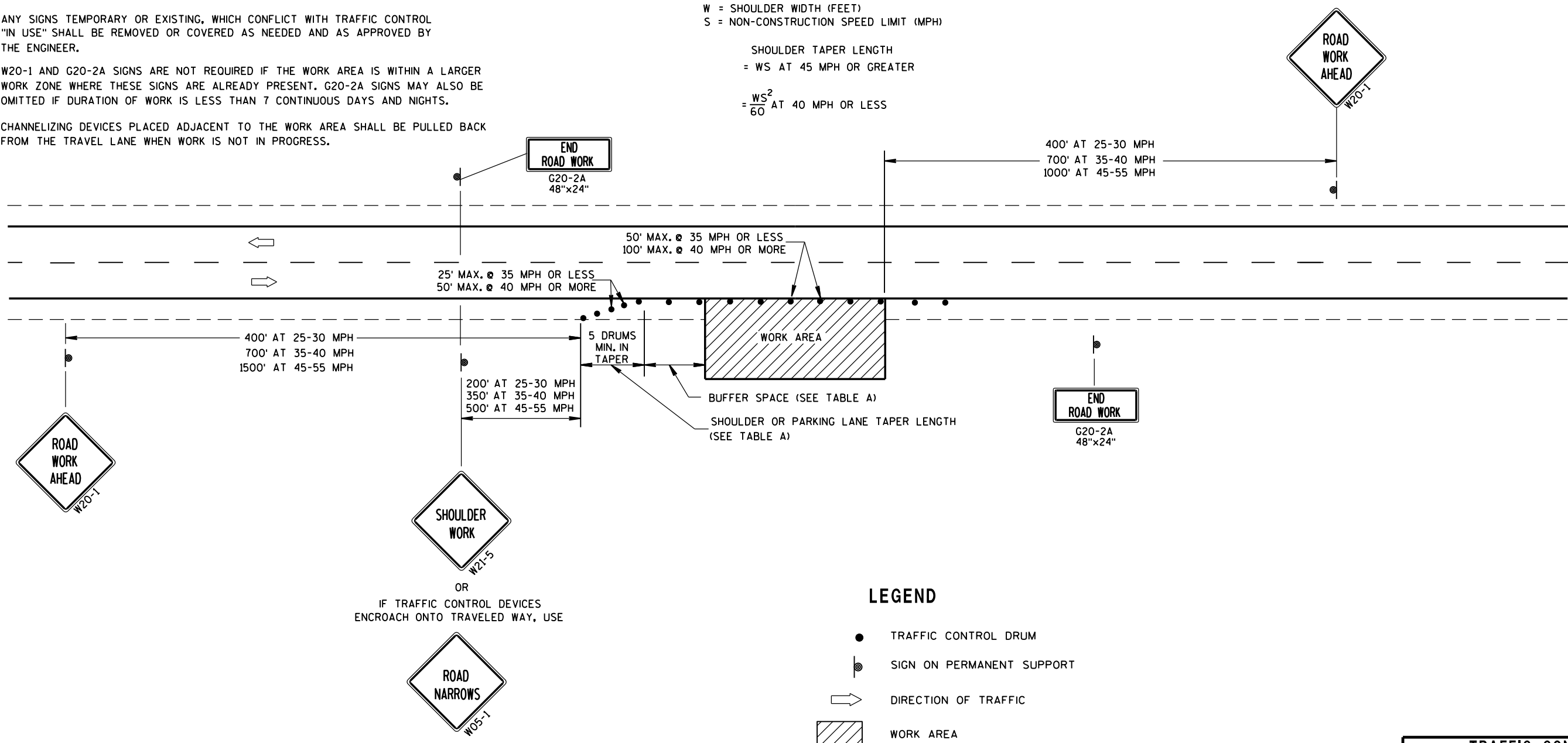
TABLE A

SHOULDER TAPER LENGTH (FEET)					BUFFER SPACE (FEET)
S \ W	4	6	8	10	
30	20	30	40	50	85
35	30	45	55	70	120
40	40	55	75	90	170
45	60	90	120	150	220
50	70	100	135	170	280
55	75	110	150	185	335

W = SHOULDER WIDTH (FEET)
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

SHOULDER TAPER LENGTH
= WS AT 45 MPH OR GREATER

= $\frac{WS^2}{60}$ AT 40 MPH OR LESS



LEGEND

- TRAFFIC CONTROL DRUM
- ⦿ SIGN ON PERMANENT SUPPORT
- ➡ DIRECTION OF TRAFFIC
- ▨ WORK AREA

TRAFFIC CONTROL,
WORK ON SHOULDER OR
PARKING LANE,
UNDIVIDED ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

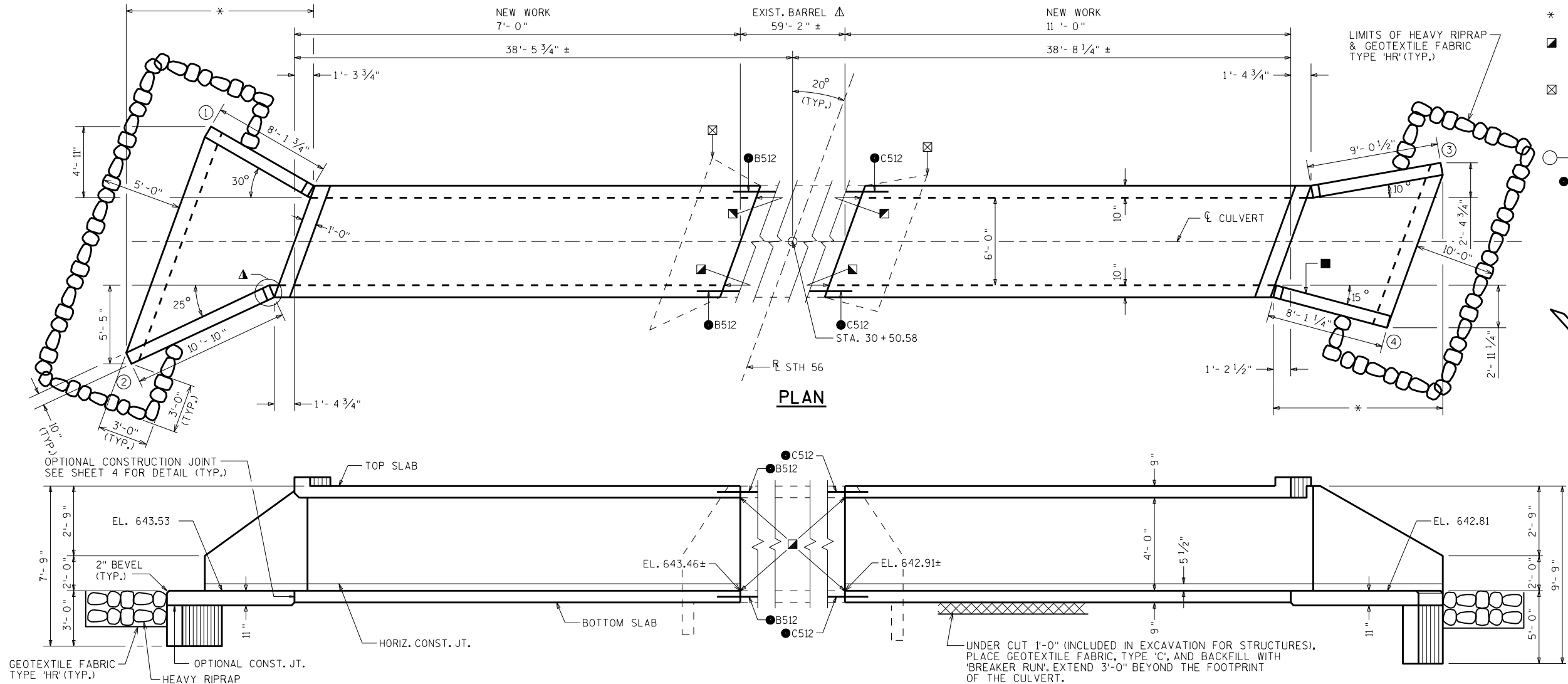
APPROVED
8/2013 DATE /S/ Travis Feltes
STATE TRAFFIC ENGINEER OF DESIGN
FHWA

NOTE: STRUCTURE BACKFILL REQUIRED
BEHIND ALL WING WALLS.

STATE PROJECT NUMBER

5730-01-61

- ▲ SEE CORNER DETAILS (SEE SHT 4)
- NAME PLATE LOCATION (SEE SHT 4)
- △ EXIST. BARREL TO REMAIN IN PLACE
- * BUILD APRON AND END OF BOX LEVEL
- ▣ INSIDE WALLS TO MATCH EXISTING (TYP.)
- ☒ REMOVE EXISTING APRON AND WINGS, EXTEND EXISTING BAR STEEL REINFORCEMENT IN BOTTOM SLAB 2'-0" INTO NEW WORK. (TYP. BOTH SIDES)
- INDICATES WING NUMBER
- MASONRY ANCHORS TYPE S 5/8-INCH EMBED 1'-0" INTO SOUND CONCRETE AND SPACE AT 1'-0" CENTERS (TYP. IN ALL WALLS, TOP SLAB, AND BOTTOM SLAB).



LIST OF DRAWINGS

1. LAYOUT
2. EXTENSION DETAILS
3. APRON DETAILS
4. DETAILS

DESIGN DATA

LIVE LOAD:

DESIGN LOADING: HL-93
INVENTORY RATING FACTOR: RF=1.05
OPERATING RATING FACTOR: RF=1.35
WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 255 (KIPS)

EARTHLOAD: DESIGNED FOR 5.0 FT. - 6.0 FT. OF FILL.

ULTIMATE DESIGN STRESSES:

CONCRETE MASONRY, GRADE A-FA $f'_c = 3500$ P.S.I.
HIGH STRENGTH BAR STEEL REINFORCEMENT $f_y = 60000$ P.S.I.

TRAFFIC VOLUME

HYDRAULIC DATA

STH 56
A.D.T. = 1,100 (2031)
R.D.S. = 60 M.P.H.

100 YEAR FREQUENCY
 $Q_{100} = 130$ C.F.S.
VEL. = 11.50 F.P.S.
HW. = EL. 647.31
DRAINAGE AREA = 0.19 SQ. MI.
OVERTOPPING RDWY. = N/A
SCOUR CRITICAL CODE = 8

2 YEAR FREQUENCY
 $Q_2 = 10$ C.F.S.
HW. = EL. 644.17

TOTAL ESTIMATED QUANTITIES

BID ITEMS

203.0200	REMOVING OLD STRUCTURE STA. 30+50.58	1	LS
206.2000	EXCAVATION FOR STRUCTURES CULVERTS C-62-1509	1	LS
210.0100	BACKFILL STRUCTURE	110	CY
311.0115	BREAKER RUN	20	CY
502.6105	MASONRY ANCHORS TYPE S 5/8-INCH	48	EACH
504.0100	CONCRETE MASONRY CULVERTS	26	CY
505.0410	BAR STEEL REINFORCEMENT HS CULVERTS	2025	LB
505.0610	BAR STEEL REINFORCEMENT HS COATED CULVERTS	415	LB
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	16	SY
606.0300	RIPRAP HEAVY	25	CY
645.0105	GEOTEXTILE FABRIC TYPE C	75	SY
645.0120	GEOTEXTILE FABRIC TYPE HR	70	SY

NON-BID ITEMS

FILLER 3/4" SIZE

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES SHALL BE THE EXISTING GROUNDLINE.

ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TO THE TOP OF THE BOX WITHIN THE LENGTH OF THE CULVERT.

THE CONCRETE IN THE CUTOFF WALLS MAY BE PLACED UNDERWATER IF THE EXCAVATION CANNOT BE DEWATERED.

PLACE A 18" (MIN.) WIDE SHEET OF 'RUBBERIZED MEMBRANE WATERPROOFING' ON TOP SLAB OVER ALL CONSTRUCTION JOINTS AND EXTEND DOWN TO BOTTOM OF OUTSIDE WALLS.

THE CONTRACTOR MAY FURNISH A PRECAST CONCRETE BOX CULVERT IN LIEU OF THE CAST-IN-PLACE BOX CULVERT WITH THE ACCEPTANCE OF THE SHOP DRAWINGS BY THE STRUCTURES DESIGN SECTION. THE PRECAST CONCRETE BOX CULVERT SHALL CONFORM TO PRECAST DETAILS ON CHAPTER 36 STANDARDS OF THE CURRENT WISC. DOT BRIDGE MANUAL. PAYMENT FOR THE PRECAST CULVERT SHALL BE BASED ON THE QUANTITIES AND PRICES BID FOR THE ITEMS LISTED IN THE "TOTAL ESTIMATED QUANTITIES".


CONTRACTOR MAY ELECT TO SUBSTITUTE #1 OR #2 CONCRETE COARSE AGGREGATE, SELECT CRUSHED MATERIAL OR OTHER GRANULAR MATERIAL AS APPROVED BY THE FIELD ENGINEER, IN LIEU OF THE BREAKER RUN, TO BE UTILIZED AS A CONSTRUCTION PLATFORM FOR THE BOX. THE CONTRACTOR IS RESPONSIBLE FOR BASE STABILITY WITH ANY SUBSTITUTED MATERIAL.

EXISTING CULVERT SEDIMENT TO BE REMOVED AND SHALL BE INCIDENTAL TO "EXCAVATION FOR STRUCTURES CULVERTS C-62-1509". EXCAVATION TO MATCH INTO EXISTING GROUND.

OUTLET

STRUCTURE DESIGN CONTACTS:

NICK RICE (608) 266-5092
AARON BONK (608) 261-0261

NO.	DATE	REVISION	BY
 Plans Prepared By WISDOT BUREAU OF STRUCTURES ACCEPTED <i>William C. Dierker</i> 10/9/14 CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE C-62-1509			
STH 56 OVER UNNAMED OVERLAND FLOW			
COUNTY	VERNON	TOWN/CITY/VILLAGE	GENOA
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	DESIGN CKD.	DRAWN BY	PLANS CKD.
MWL	NAR	NAR	JJS
LAYOUT			SHEET 1 OF 4

I.D. 5730-01-31B

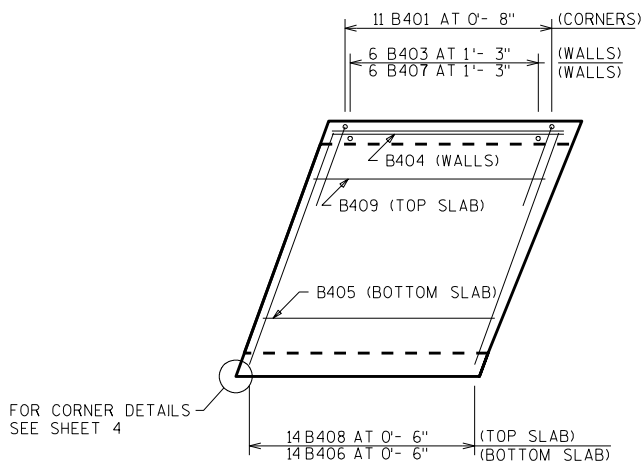
DATE: JULY 2014

SCALE = 4

BILL OF BARS

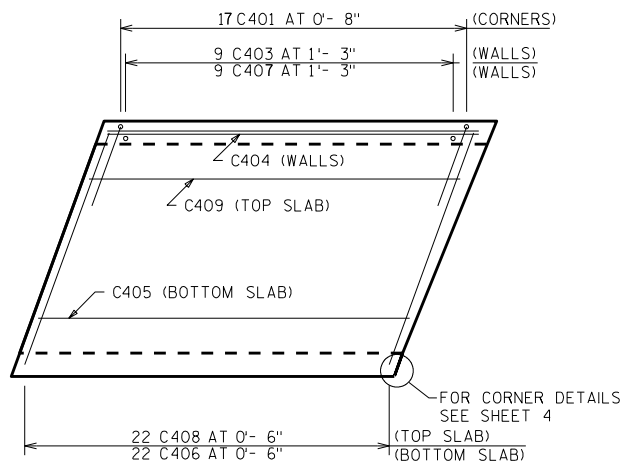
THE FIRST OR FIRST AND SECOND DIGIT OF THE MARK SIGNIFIES THE BAR SIZE. THE DIMENSION IN THE BENT COLUMN IS THE OUT TO OUT HORIZONTAL LEG OF A "L" SHAPED BAR. LONGER BARS OF THE SAME SIZE MAY BE SUBSTITUTED FOR SHORTER BARS. PAYMENT BASED ON BAR LENGTHS AS DETAILED.

MARK	NUMBER REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B401	44	5-3	2-1	NO	CORNERS
NOT USED					
B403	12	2-1	NO	NO	WALLS-DOWELS VERT.
B404	18	6-6	NO	NO	TOP&BOTTOM SLAB & WALL
B405	4	6-6	NO	NO	BOTTOM SLAB LONGIT.
B406	14	7-9	NO	NO	BOTTOM SLAB TRANS.
B407	12	4-1	NO	NO	WALLS VERT.
B408	14	7-9	NO	NO	TOP SLAB TRANS.
B409	4	6-6	NO	NO	TOP SLAB LONGIT.
B410	2	7-9	NO	NO	HEADERS HORIZ.
B311	11	2-2	YES	NO	HEADER STIRRUPS VERT.
B512	22	3-0	NO	NO	VERT.CONST.JT
C401	68	5-3	2-1	NO	CORNERS
NOT USED					
C403	18	2-1	NO	NO	WALLS-DOWELS VERT.
C404	18	10-6	NO	NO	TOP&BOTTOM SLAB & WALL
C405	4	10-6	NO	NO	BOTTOM SLAB LONGIT.
C406	22	7-9	NO	NO	BOTTOM SLAB TRANS.
C407	18	4-1	NO	NO	WALLS VERT.
C408	22	7-9	NO	NO	TOP SLAB TRANS.
C409	4	10-6	NO	NO	TOP SLAB LONGIT.
C410	2	7-9	NO	NO	HEADERS HORIZ.
C311	11	2-5	YES	NO	HEADER STIRRUPS VERT.
C512	22	3-0	NO	NO	VERT.CONST.JT



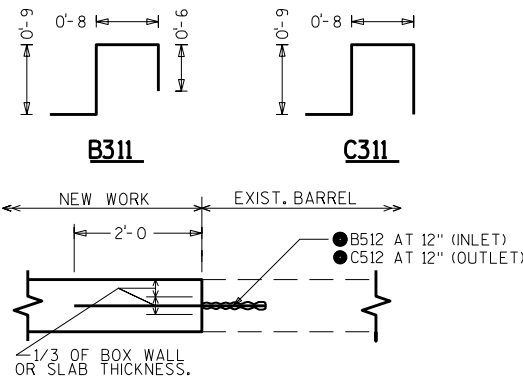
PLAN VIEW OF INLET EXTENSION PANEL

APRON AND HEADER ARE NOT SHOWN.

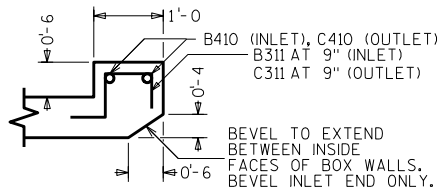


PLAN VIEW OF OUTLET EXTENSION PANEL

APRON AND HEADER ARE NOT SHOWN.



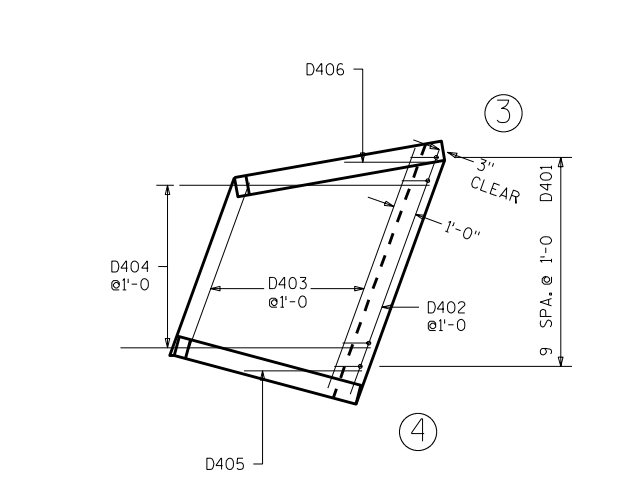
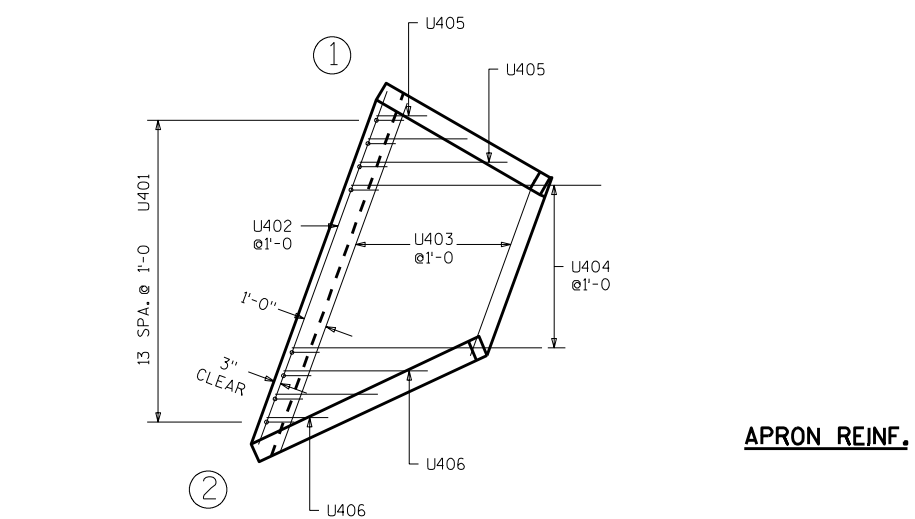
VERTICAL CONSTRUCTION JOINT



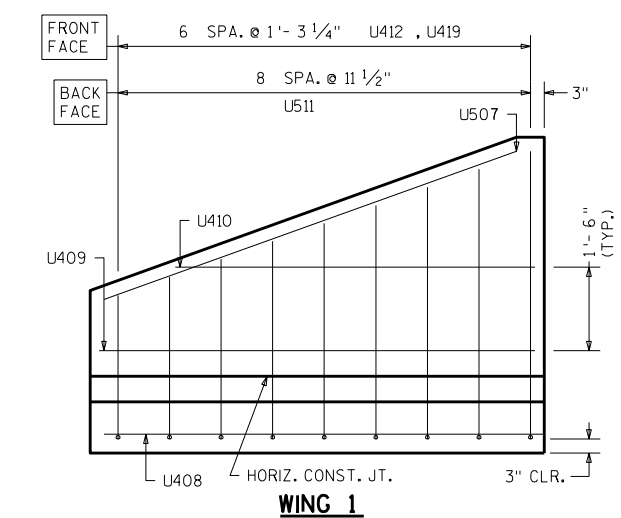
SECTION THRU TOP HEADER

- MASONRY ANCHORS TYPE S 5/8-INCH EMBED 1'-0" INTO SOUND CONCRETE AND SPACE AT 1'-0" CENTERS (TYP. IN ALL WALLS, TOP SLAB, AND BOTTOM SLAB).

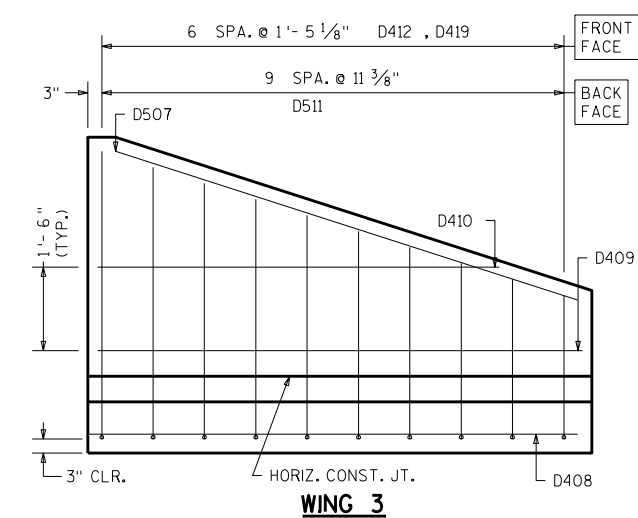
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1509			
DRAWN BY		NAR	PLANS CK'D. JJS
EXTENSION DETAILS		SHEET 2	



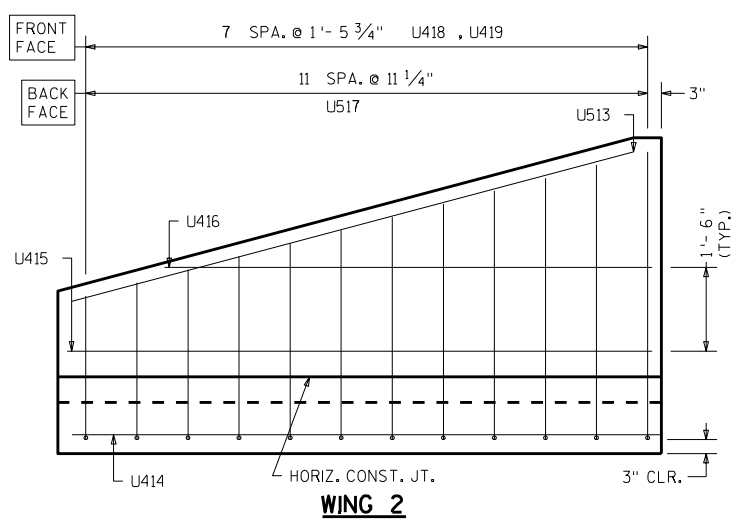
APRON REINF.



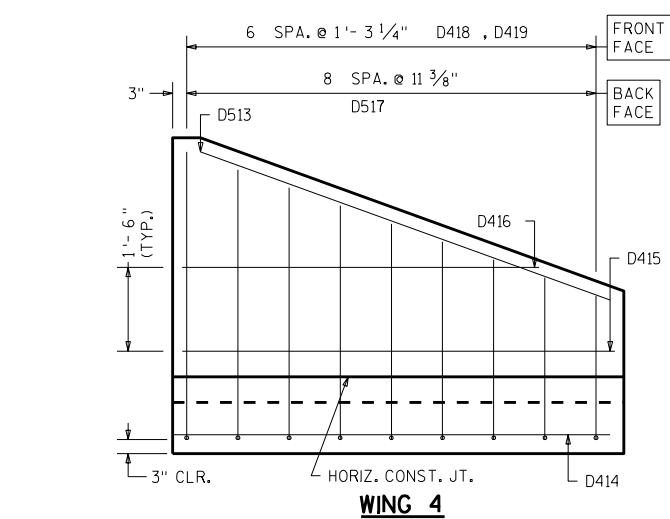
WING 1



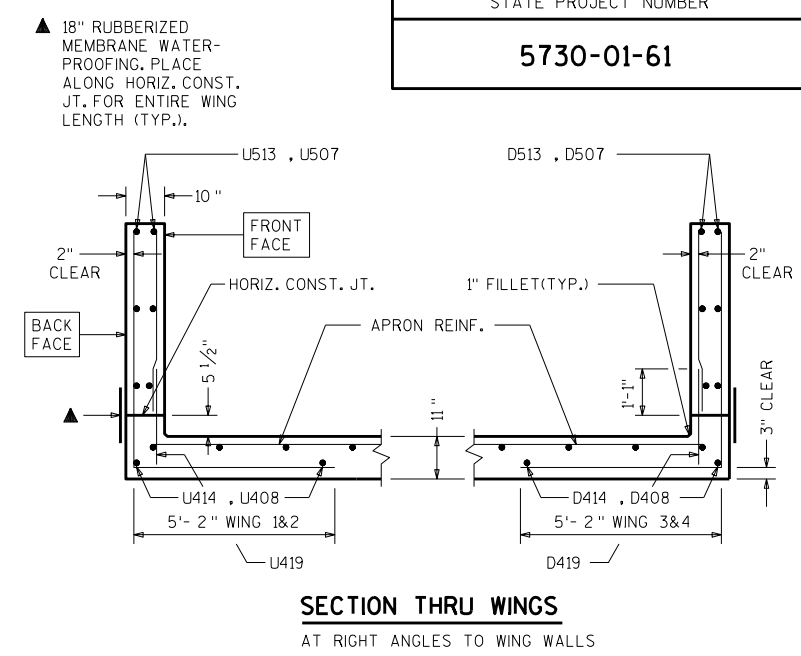
WING 3



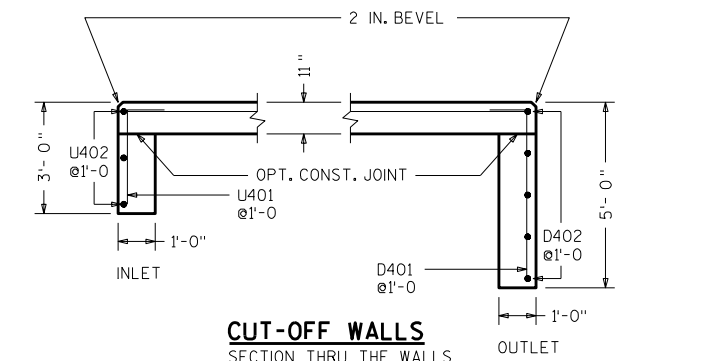
WING 2



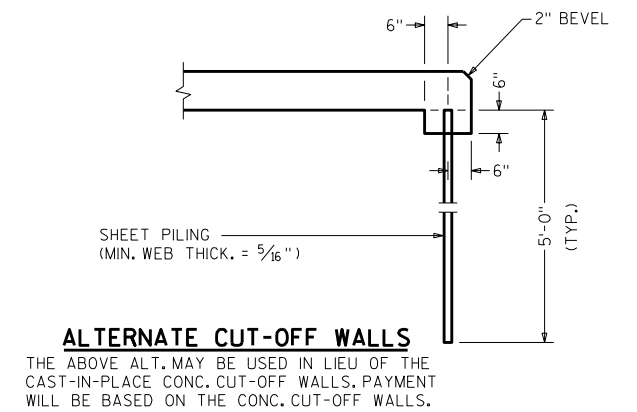
WING 4



SECTION THRU WINGS
AT RIGHT ANGLES TO WING WALLS



CUT-OFF WALLS
SECTION THRU THE WALLS



ALTERNATE CUT-OFF WALLS
THE ABOVE ALT. MAY BE USED IN LIEU OF THE CAST-IN-PLACE CONC. CUT-OFF WALLS. PAYMENT WILL BE BASED ON THE CONC. CUT-OFF WALLS.

STATE PROJECT NUMBER			
5730-01-61			
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1509			
DRAWN BY		NAR	PLANS CK'D. JJS
APRON DETAILS		SHEET 3	

BILL OF BARS

THE FIRST DIGIT OF THE BAR MARK SIGNIFIES THE BAR SIZE.
THE DIMENSION IN THE BENT COLUMN IS THE OUT TO OUT HORIZONTAL LEG OF AN L - SHAPED BAR.

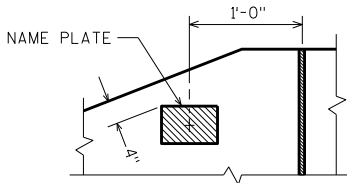
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
U401		14	3 - 6	1 - 0		INLET APRON AND CUTOFF WALL
U402		3	16 - 0			INLET APRON AND CUTOFF WALL
U403		8	12 - 0		*	" APRON
U404		8	10 - 9			" APRON
U405		3	4 - 3		*	" APRON
U406		3	4 - 5		*	" APRON
U507		2	8 - 2			WING 1 -HORIZONTAL - BOTH FACES
U408		2	7 - 10			WING "-HORIZONTAL -APRON BOTT. SLAB
U409		2	7 - 10			WING "-HORIZONTAL - BOTH FACES
U410		2	6 - 5			WING "-HORIZONTAL - BOTH FACES
U511	X	9	8 - 11	5 - 2	*	WING "-VERTICAL - BACK FACE
U412		7	2 - 9		*	WING "-VERTICAL - FRONT FACE
U513		2	10 - 8			WING 2 -HORIZONTAL - BOTH FACES
U414		2	10 - 6			WING "-HORIZONTAL -APRON BOTT. SLAB
U415		2	10 - 6			WING "-HORIZONTAL - BOTH FACES
U416		2	8 - 9			WING "-HORIZONTAL - BOTH FACES
U517	X	12	8 - 11	5 - 2	*	WING "-VERTICAL - BACK FACE
U418		8	2 - 9		*	WING "-VERTICAL - FRONT FACE
U419	X	15	2 - 2			WINGS 1 AND 2 - DOWELS - FRONT FACE
D401		10	5 - 6	1 - 0		OUTLET APRON AND CUTOFF WALL
D402		5	11 - 0			OUTLET APRON AND CUTOFF WALL
D403		8	9 - 5		*	" APRON
D404		8	10 - 9			" APRON
D405		1	5 - 1			" APRON
D406		1	4 - 1			" APRON
D507		2	9 - 0			WING 3 -HORIZONTAL - BOTH FACES
D408		2	8 - 9			WING "-HORIZONTAL -APRON BOTT. SLAB
D409		2	8 - 9			WING "-HORIZONTAL - BOTH FACES
D410		2	7 - 3			WING "-HORIZONTAL - BOTH FACES
D511	X	10	8 - 11	5 - 2	*	WING "-VERTICAL - BACK FACE
D412		7	2 - 9		*	WING "-VERTICAL - FRONT FACE
D513		2	8 - 1			WING 4 -HORIZONTAL - BOTH FACES
D414		2	7 - 9			WING "-HORIZONTAL -APRON BOTT. SLAB
D415		2	7 - 9			WING "-HORIZONTAL - BOTH FACES
D416		2	6 - 5			WING "-HORIZONTAL - BOTH FACES
D517	X	9	8 - 11	5 - 2	*	WING "-VERTICAL - BACK FACE
D418		7	2 - 9		*	WING "-VERTICAL - FRONT FACE
D419	X	14	2 - 2			WINGS 3 AND 4 - DOWELS - FRONT FACE

* LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

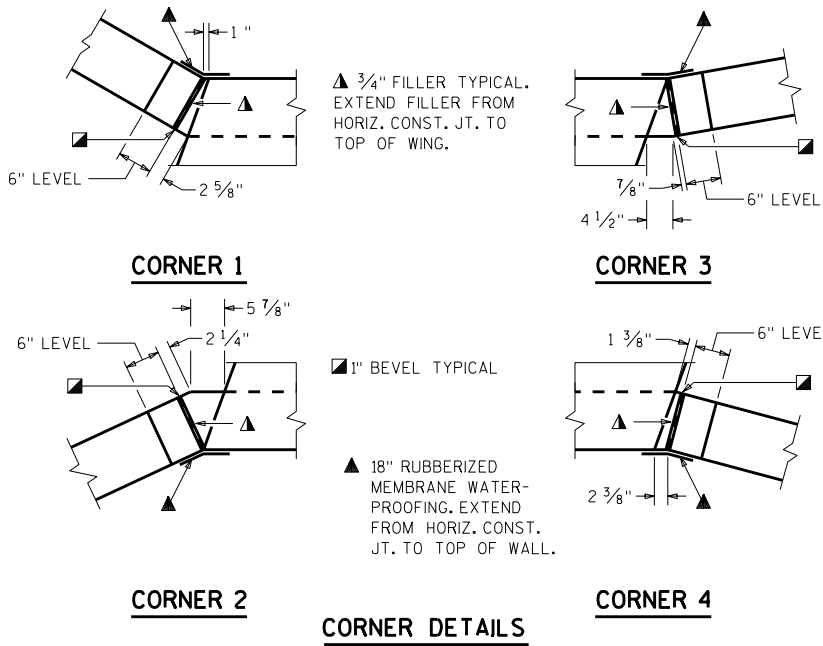
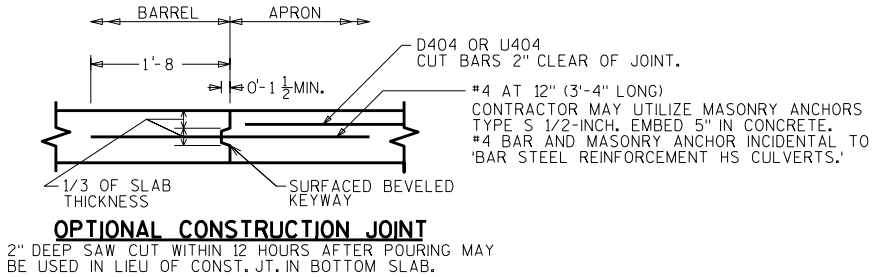
BAR SERIES TABLE

--- BUNDLE AND TAG EACH SERIES SEPARATELY

BAR MARK	NO. REQ'D.	LENGTHS FOR EACH SERIES
U403	1 SERIES OF 8	8 - 1 TO 16 - 0
U405	1 SERIES OF 3	2 - 2 TO 6 - 5
U406	1 SERIES OF 3	2 - 8 TO 6 - 3
U511	1 SERIES OF 9	7 - 6 TO 10 - 3
U412	1 SERIES OF 7	1 - 5 TO 4 - 1
U517	1 SERIES OF 12	7 - 6 TO 10 - 3
U418	1 SERIES OF 8	1 - 5 TO 4 - 1
D403	1 SERIES OF 8	7 - 10 TO 11 - 0
D511	1 SERIES OF 10	7 - 6 TO 10 - 3
D412	1 SERIES OF 7	1 - 5 TO 4 - 1
D517	1 SERIES OF 9	7 - 6 TO 10 - 3
D418	1 SERIES OF 7	1 - 5 TO 4 - 1

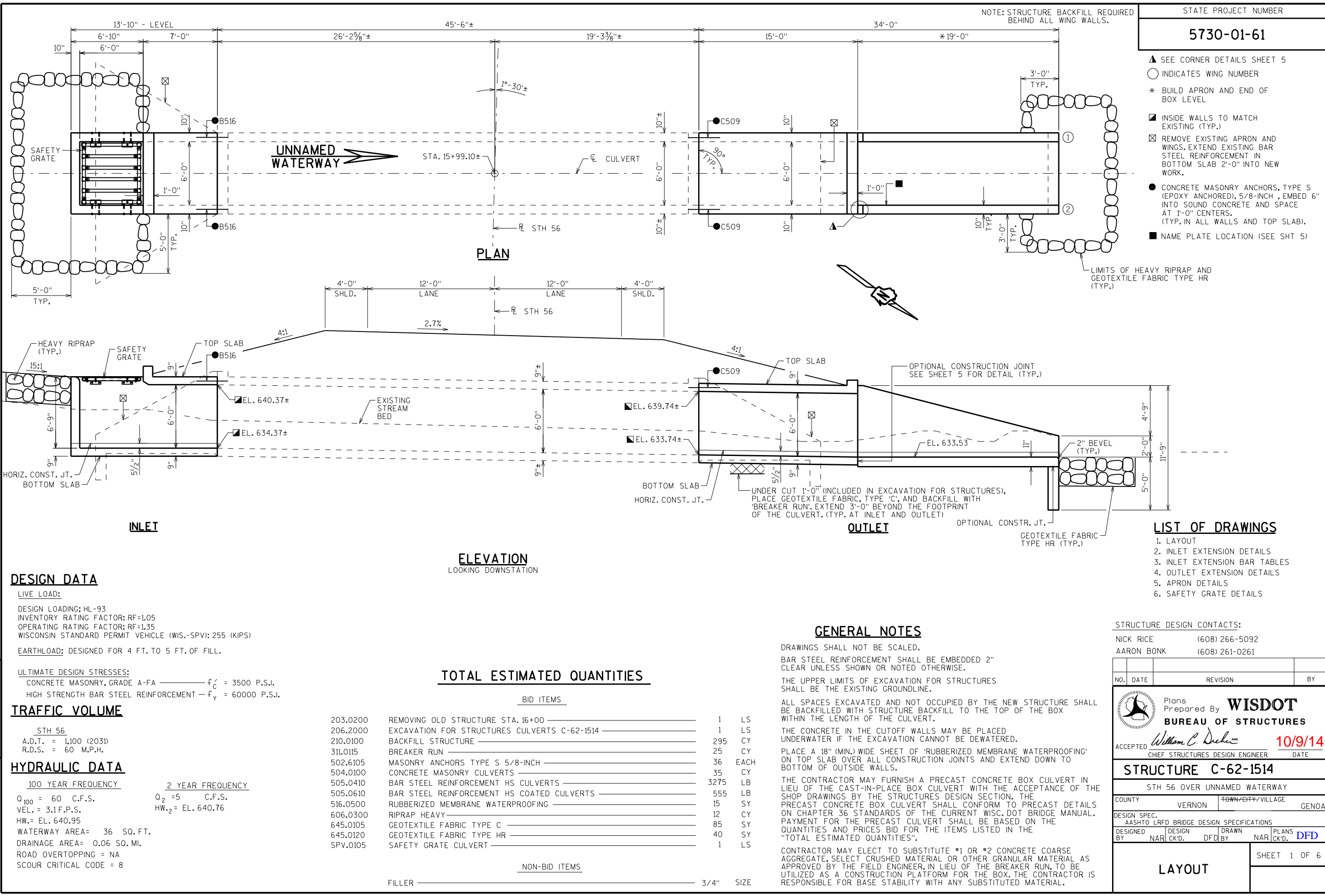


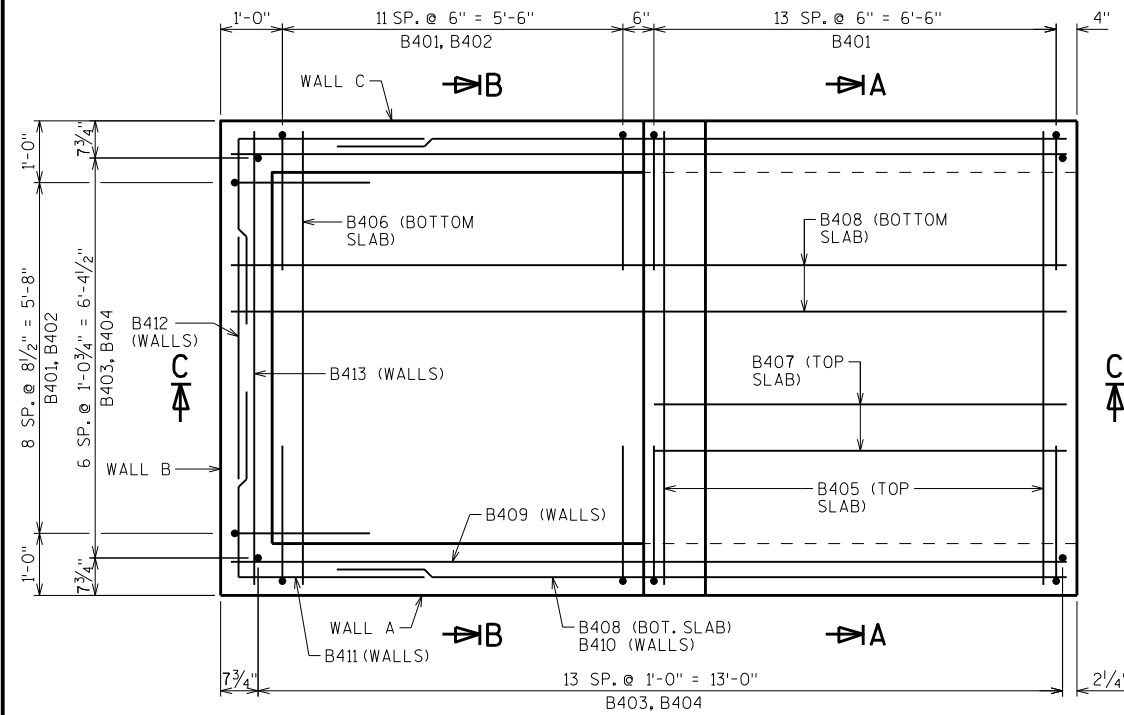
NAME PLATE LOCATION
WING 4



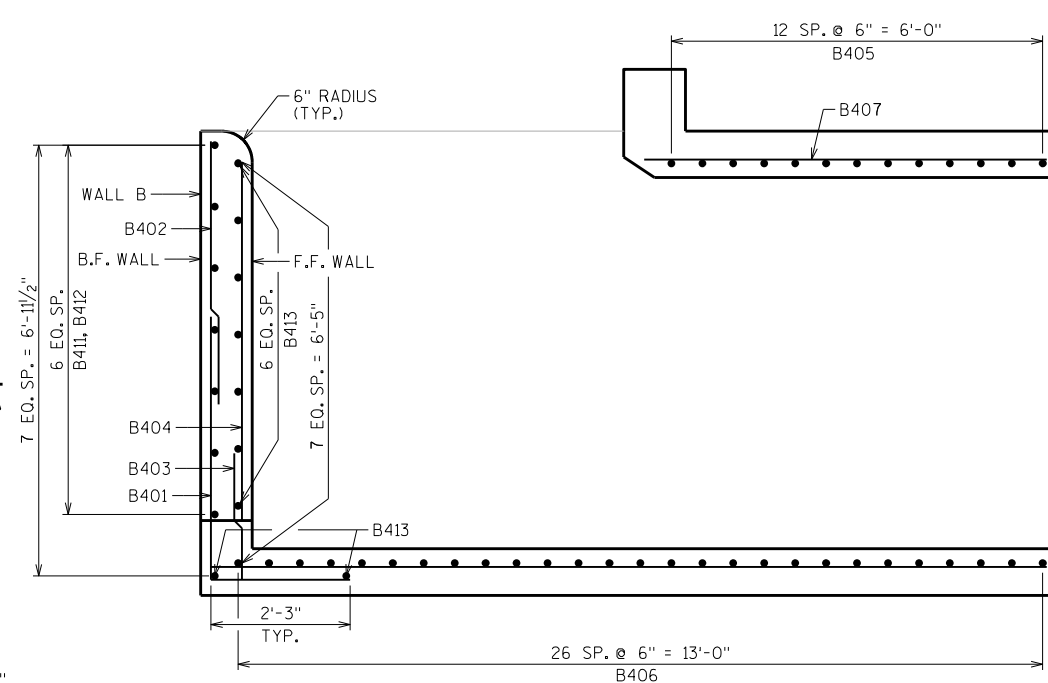
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1509			
DRAWN BY		NAR	PLANS CK'D. JJS
DETAILS		SHEET	4

SCALE = 4

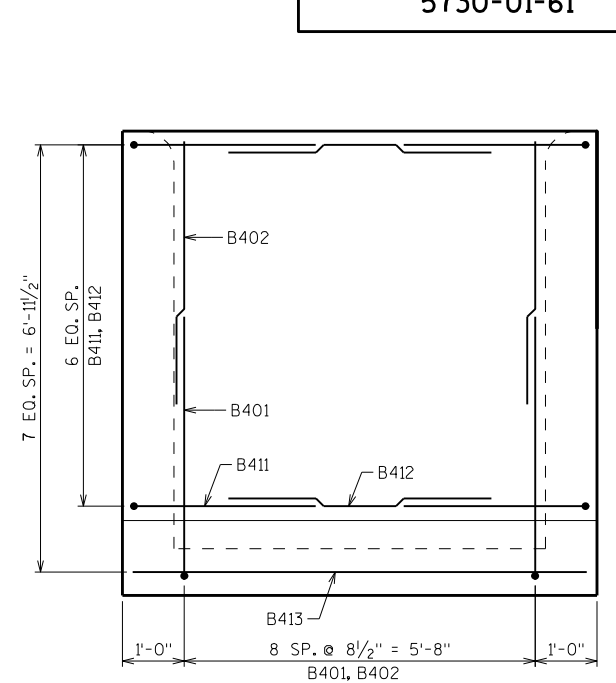
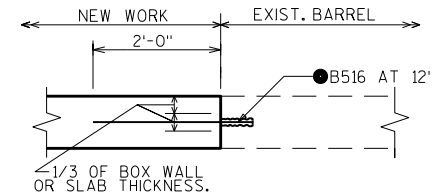




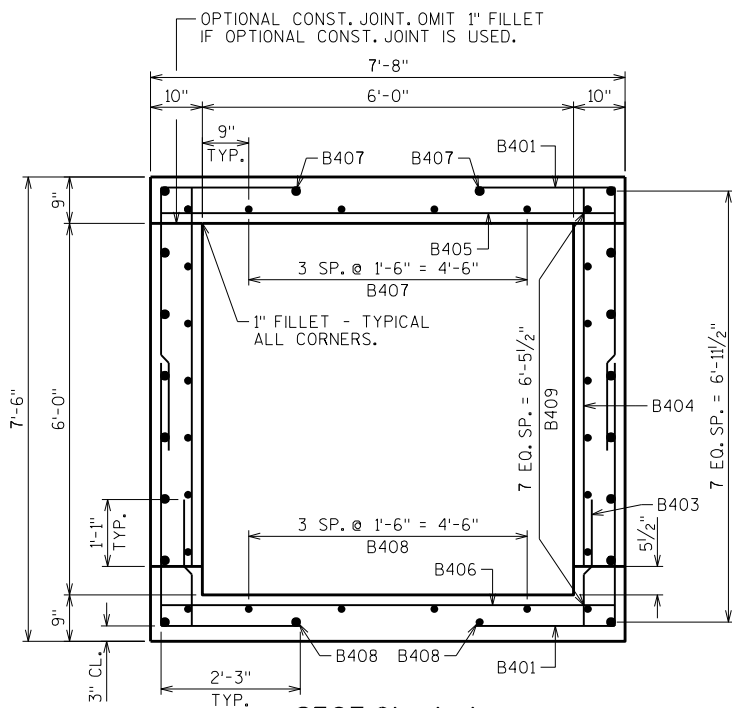
PLAN VIEW OF INLET EXTENSION PANEL



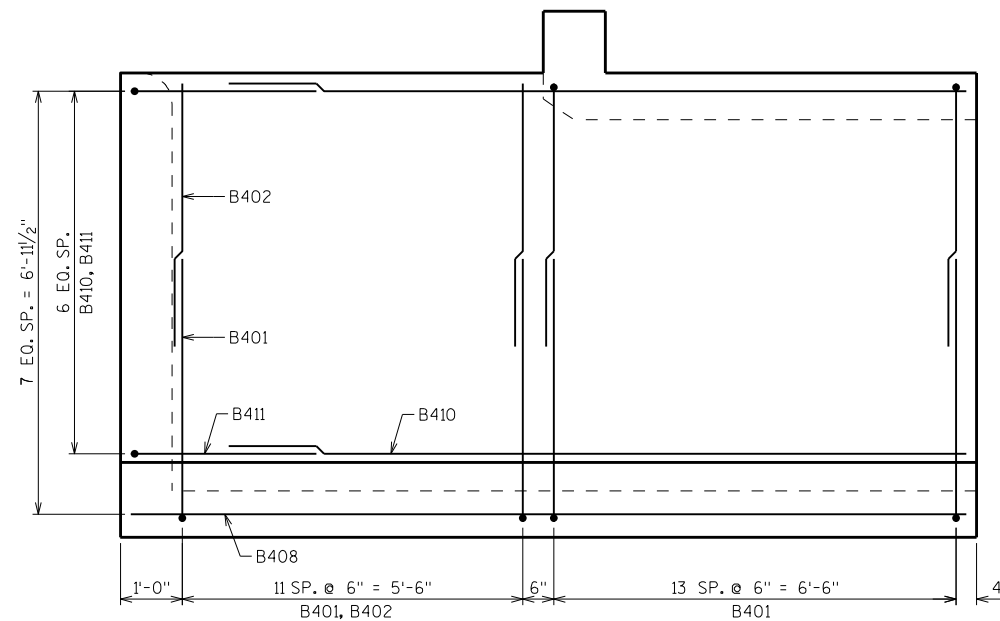
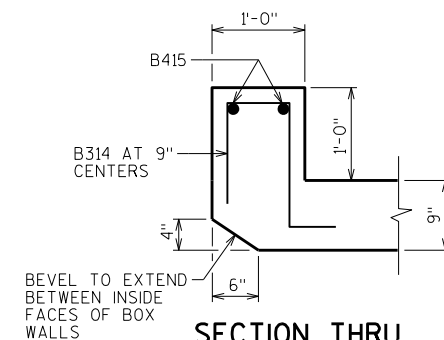
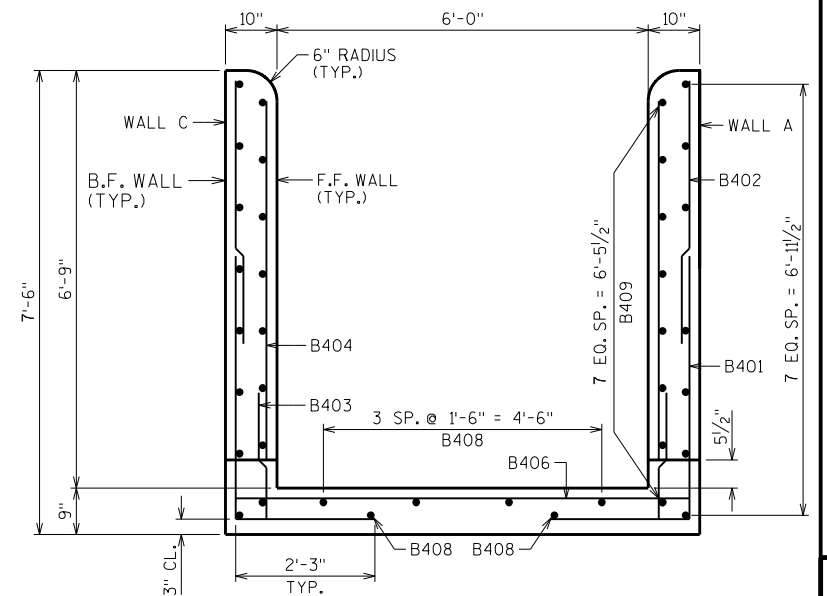
SECTION C-C

ELEVATION VIEW - WALL B
SHOWING EXTERIOR WALL - B.F. REINFORCEMENT

VERTICAL CONSTRUCTION JOINT



SECTION A-A

ELEVATION VIEW - WALL A
SHOWING EXTERIOR WALL - B.F. REINFORCEMENT
WALL C IS SIMILARSECTION THRU TOP HEADER
(AT INLET)

SECTION B-B

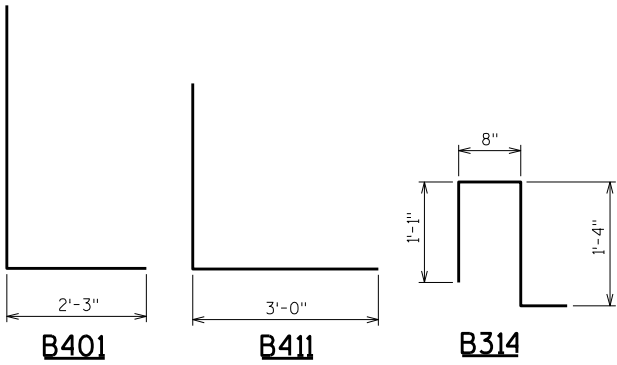
- CONCRETE MASONRY ANCHORS, TYPE S (EPOXY ANCHORED), 5/8-INCH, EMBED 6" INTO SOUND CONCRETE AND SPACE AT 1'-0" CENTERS. (TYP. IN ALL WALLS AND TOP SLAB).

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1514			
DRAWN BY		NAR	PLANS CK'D. DFD
INLET EXTENSION DETAILS		SHEET 2	

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B401		89	6'-5"	X		CORNERS
B402		33	4'-3"			EXTERIOR WALL - B.F. - VERT.
B403		33	2'-1"			EXTERIOR WALL - F.F. - VERT. - DOWEL
B404		33	5'-9"			EXTERIOR WALL - F.F. - VERT.
B405		13	7'-4"			TOP SLAB - TRANS.
B406		27	7'-4"			BOTTOM SLAB - TRANS.
B407		6	6'-6"			TOP SLAB - LONGIT.
B408		8	13'-6"			BOTTOM SLAB - LONGIT.
B409		16	13'-6"			EXTERIOR WALL - F.F. - HORIZ.
B410		14	12'-0"			EXTERIOR WALL - B.F. - HORIZ.
B411		14	5'-11"	X		EXTERIOR WALL - B.F. - HORIZ.
B412		7	4'-3"			EXTERIOR WALL - B.F. - HORIZ.
B413		9	7'-4"			EXTERIOR WALL - F.F. - HORIZ.
B314		10	3'-4"	X		HEADER - STIRRUPS
B415		2	7'-4"			HEADER - HORIZ.
B516		18	2'-6"			VERT. CONST. JT.

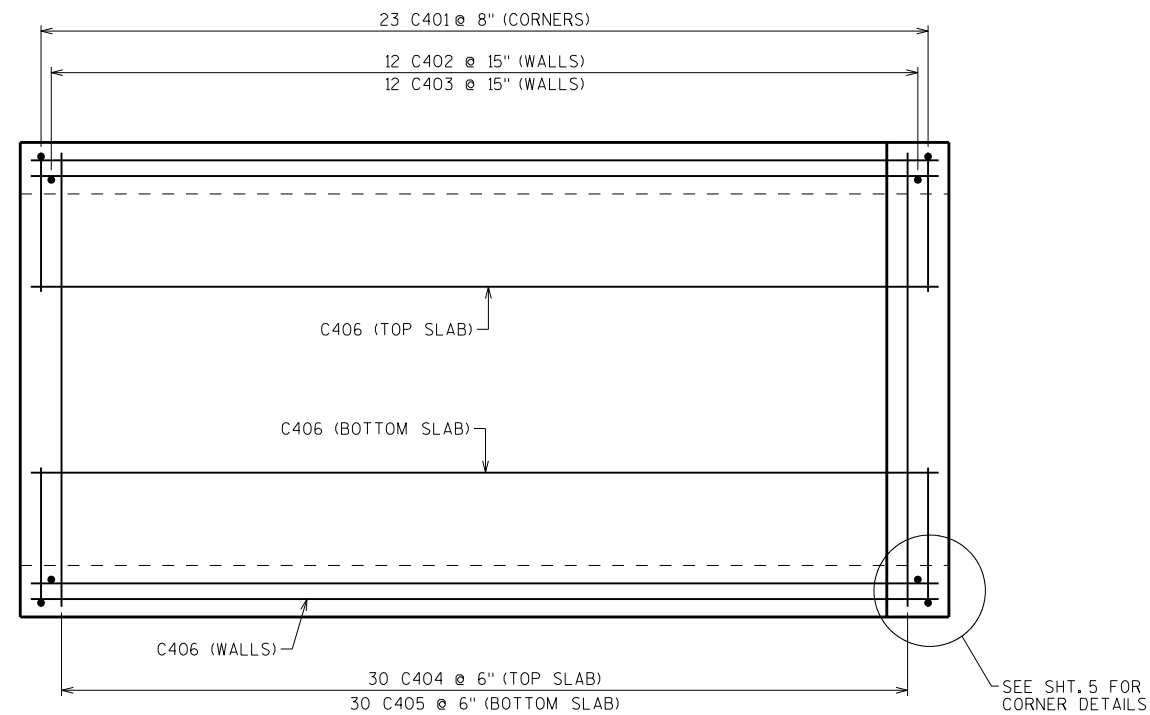


● CONCRETE MASONRY ANCHORS, TYPE S (EPOXY ANCHORED), 5/8-INCH , EMBED 6" INTO SOUND CONCRETE AND SPACE AT 1'-0" CENTERS. (TYP. IN ALL WALLS AND TOP SLAB).

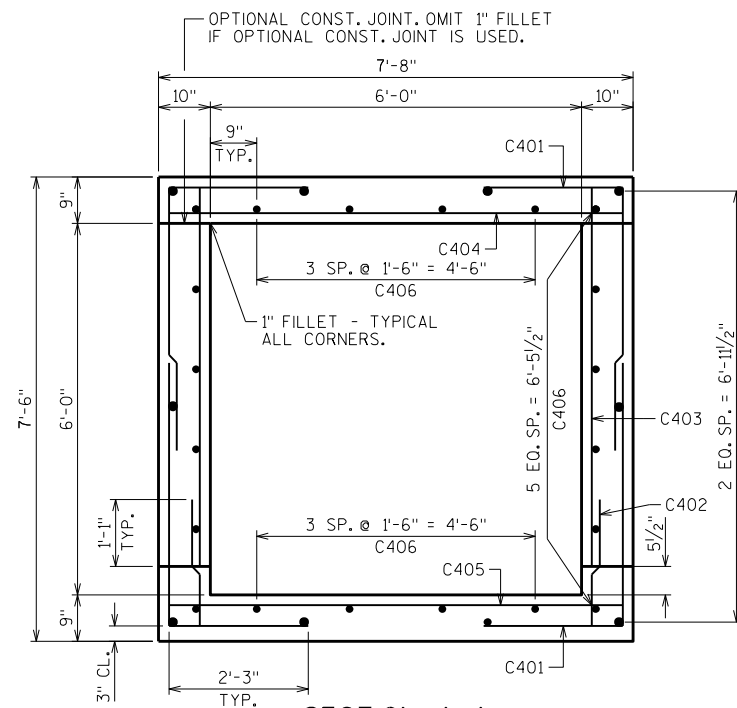
STATE PROJECT NUMBER

5730-01-61

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1514			
DRAWN BY		NAR	PLANS CK'D. DFD
INLET EXTENSION BAR TABLES		SHEET 3	



PLAN VIEW OF OUTLET EXTENSION PANEL



SECTION A-A

ALL LONGITUDINAL BARS NOT LABELED ARE C406 AS SHOWN

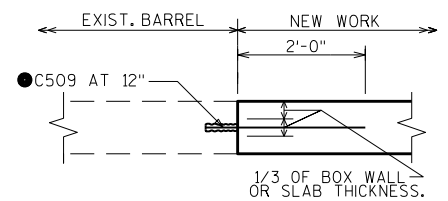
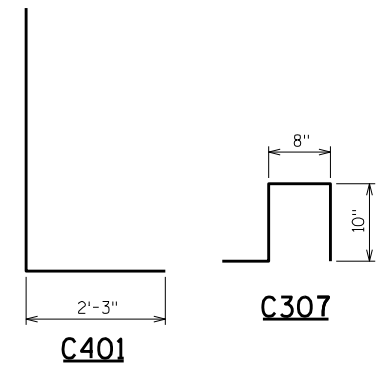
STATE PROJECT NUMBER

5730-01-61

BILL OF BARS

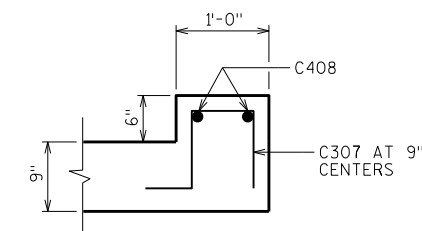
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE
BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
C401		92	6'-5"	X		CORNERS
C402		24	2'-1"			EXTERIOR WALL - F.F. - VERT. - DOWEL
C403		24	6'-1"			EXTERIOR WALL - F.F. - VERT.
C404		30	7'-4"			TOP SLAB - TRANS.
C405		30	7'-4"			BOTTOM SLAB - TRANS.
C406		30	14'-8"			WALLS AND SLABS - HORIZ.
C307		10	2'-7"			HEADER - STIRRUPS
C408		2	7'-4"			HEADER - HORIZ.
C509		18	3'-0"			VERT.CONST.JT.



VERTICAL CONSTRUCTION JOINT

- CONCRETE MASONRY ANCHORS, TYPE S (EPOXY ANCHORED), 5/8-INCH, EMBED 6" INTO SOUND CONCRETE AND SPACE AT 1'-0" CENTERS. (TYP. IN ALL WALLS AND TOP SLAB).



SECTION THRU
TOP HEADER
(AT OUTLET)

NO.		DATE		REVISION		BY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION							
STRUCTURE C-62-1514							
DRAWN BY			NAR		PLANS CK'D.		DFD
OUTLET EXTENSION DETAILS					SHEET 4		

SCALE = 1.5

BILL OF BARS

THE FIRST DIGIT OF THE BAR MARK SIGNIFIES THE BAR SIZE.
THE DIMENSION IN THE BENT COLUMN IS THE OUT TO OUT HORIZONTAL LEG OF AN L - SHAPED BAR.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
D401		8	5 - 6	1 - 0		OUTLET APRON AND CUTOFF WALL
D402		5	7 - 2			OUTLET APRON AND CUTOFF WALL
D403		18	7 - 2			" APRON
D404		8	21 - 0			" APRON
D505		4	19 - 3			WINGS 3 AND 4 -HORIZONTAL -BOTH FACES
D406		4	18 - 8			WING "-HORIZONTAL -APRON BOTT. SLAB
D407		4	18 - 8			WING "-HORIZONTAL - BOTH FACES
D408		12	11 - 0		*	WING "-HORIZONTAL - BOTH FACES
D509	X	20	10 - 4	6 - 1	*	WING "-VERTICAL - BACK FACE
D510		20	5 - 0			WING "-VERTICAL - BACK FACE
D511	X	28	10 - 2	6 - 1	*	WING "-VERTICAL - BACK FACE
D412		28	3 - 9		*	WING "-VERTICAL - FRONT FACE
D413	X	28	2 - 1			WINGS 3 AND 4 - DOWELS - FRONT FACE

* LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR
BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

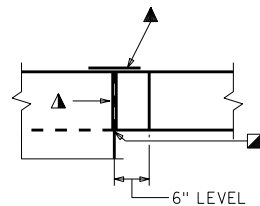
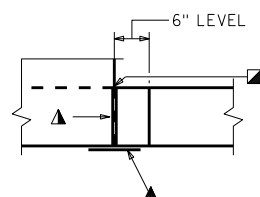
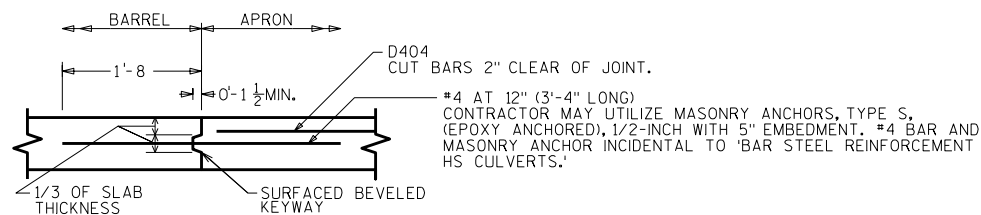
--- BUNDLE AND TAG EACH SERIES SEPARATELY

BAR MARK	NO. REQ'D.	LENGTHS FOR EACH SERIES
D408	4 SERIES OF 3	5 - 1 TO 16 - 10
D509	2 SERIES OF 10	9 - 9 TO 10 - 10
D511	2 SERIES OF 14	8 - 6 TO 11 - 10
D412	2 SERIES OF 14	1 - 5 TO 6 - 1

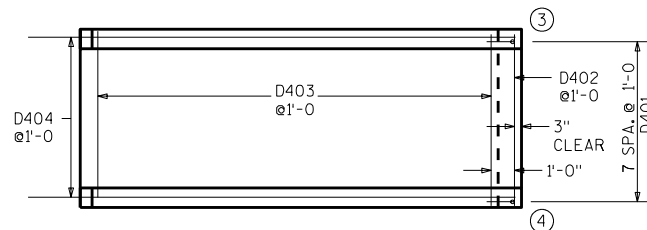
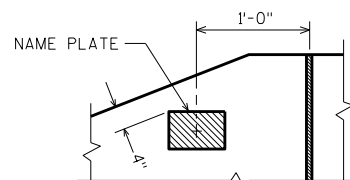
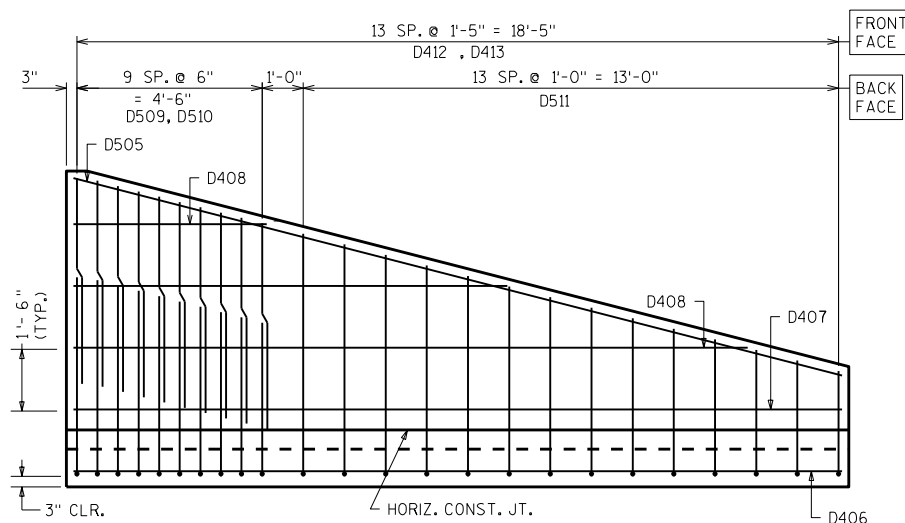
▲ ¾" FILLER TYPICAL.
EXTEND FILLER FROM
HORIZ. CONST. JT. TO
TOP OF WING.

■ 1" BEVEL TYPICAL

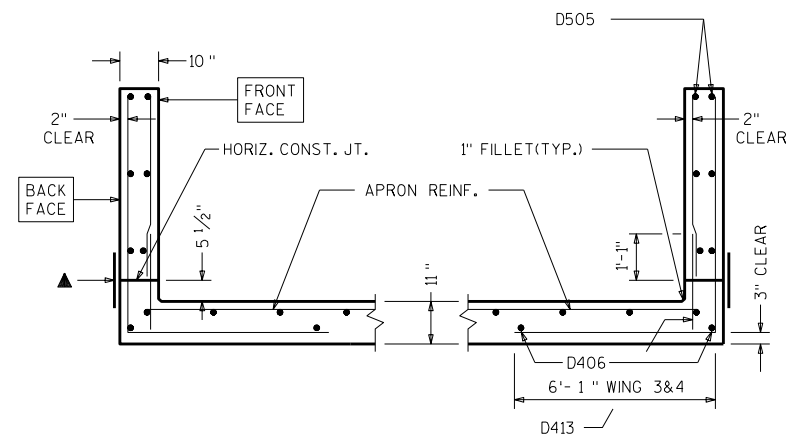
▲ 18" RUBBERIZED
MEMBRANE WATER-
PROOFING. EXTEND
FROM HORIZ. CONST.
JT. TO TOP OF WALL.

**CORNER 3****CORNER 4****CORNER DETAILS****OPTIONAL CONSTRUCTION JOINT**

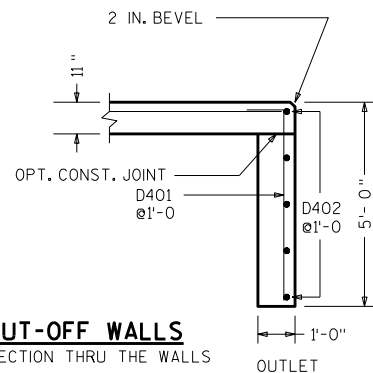
2" DEEP SAW CUT WITHIN 12 HOURS AFTER POURING MAY
BE USED IN LIEU OF CONST. JT. IN BOTTOM SLAB.

**APRON REINF.****NAME PLATE LOCATION****WING 2****WING 3 & 4**

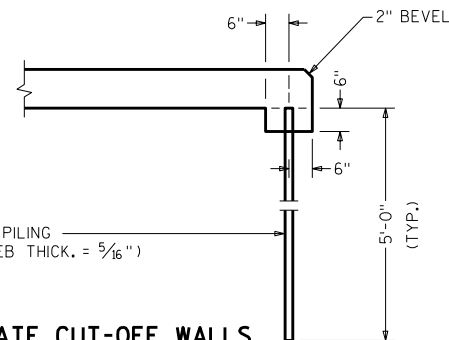
▲ 18" RUBBERIZED
MEMBRANE WATER-
PROOFING. PLACE
ALONG HORIZ. CONST.
JT. FOR ENTIRE WING
LENGTH (TYP.).

**SECTION THRU WINGS**

AT RIGHT ANGLES TO WING WALLS

**CUT-OFF WALLS**

SECTION THRU THE WALLS

**ALTERNATE CUT-OFF WALLS**

THE ABOVE ALT. MAY BE USED IN LIEU OF THE
CAST-IN-PLACE CONC. CUT-OFF WALLS. PAYMENT
WILL BE BASED ON THE CONC. CUT-OFF WALLS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1514			
DRAWN BY		NAR	PLANS CK'D. DFD
APRON DETAILS		SHEET 5	

GENERAL NOTES

ALL GRATE BARS AND CROSS BARS TO BE 3" DIA. NOMINAL PIPE, 3 1/2" O.D.

BOLTS AND LOCK NUTS SHALL BE AT ALL LOCATIONS AS SHOWN. THE BOLTS AND NUTS SHALL CONFORM TO REQUIREMENTS OF ASTM-A307 AND SHALL BE GALVANIZED IN COMPLIANCE WITH ASTM A-153. ANGLES SHALL COMPLY WITH ASTM A709 GRADE 36 AND SHALL BE GALVANIZED PER ASTM A-123.

WASHERS SHALL BE MADE OF STEEL AND SHALL MEET THE DIMENSIONAL REQUIREMENTS OF A.N.S.I. B. 18.22 TABLE 2 PLAIN WASHERS.

CONTRACTOR MAY ENCOUNTER REINFORCING STEEL WHEN DRILLING HOLES THROUGH THE EXISTING STRUCTURE WALLS.

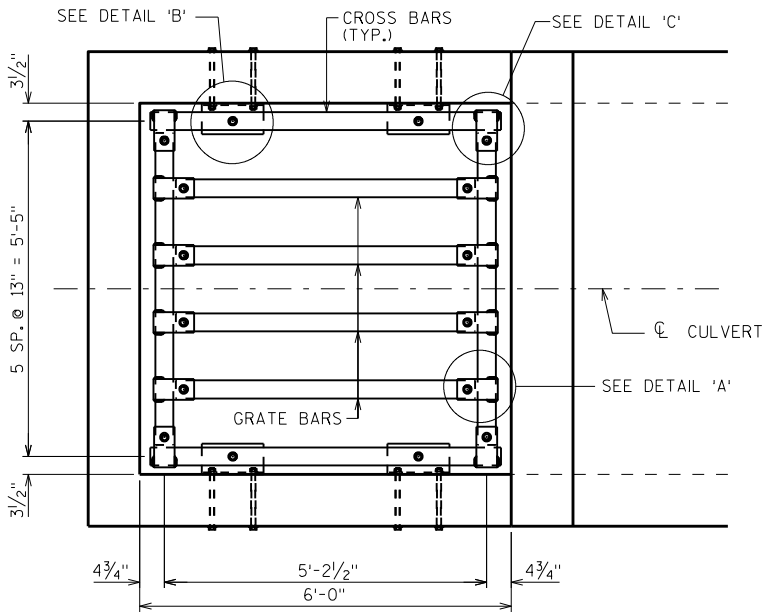
PIPE FURNISHED SHALL MEET THE REQUIREMENTS OF ASTM A53, SCHEDULE 40, GRADE B, INCLUDING GALVANIZING.

ALL MATERIALS INCLUDING ANCHORS, WASHERS, NUTS, BOLTS, PIPES, FITTINGS AND HARDWARE REQUIRED SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A123 AFTER CUTTING, WELDING, DRILLING AND FABRICATION. PRIOR TO GALVANIZING ALL STEEL SHALL BE GIVEN A NO. 6 BLAST CLEAN BY S.S.P.C. SPECIFICATIONS.

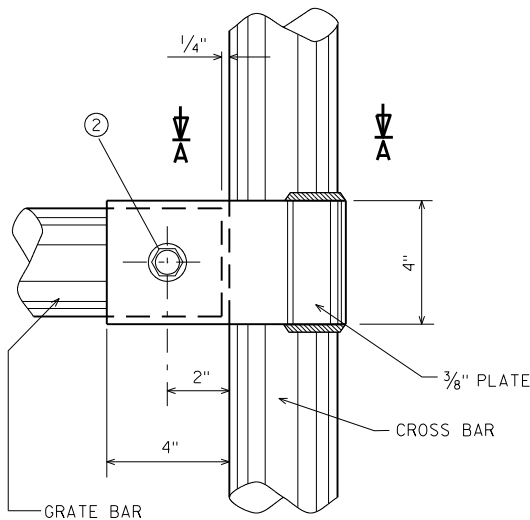
PRICE BID FOR "SAFETY GRATE, CULVERT" SHALL BE CONSIDERED FULL COMPENSON FOR FURNISHING ALL MATERIALS AND WORK NECESSARY TO FABRICATE AND INSTALL THE GRATE SYSTEM AS REQUIRED.

LEGEND

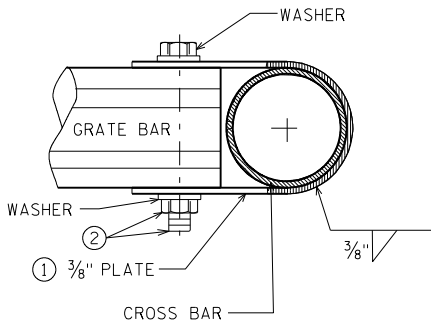
- ① ALL BENDING OF PLATES SHALL BE ACCOMPLISHED WITHOUT CRACKING MATERIAL.
- ② 3/4-INCH BOLT, LOCK NUT AND WASHERS. ALL HOLES SHALL BE 7/8-INCH DIAMETER.
- ③ HOLES ARE TO BE MADE WITH EQUIPMENT DESIGNED TO CUT THROUGH CONCRETE AND REINFORCING STEEL.



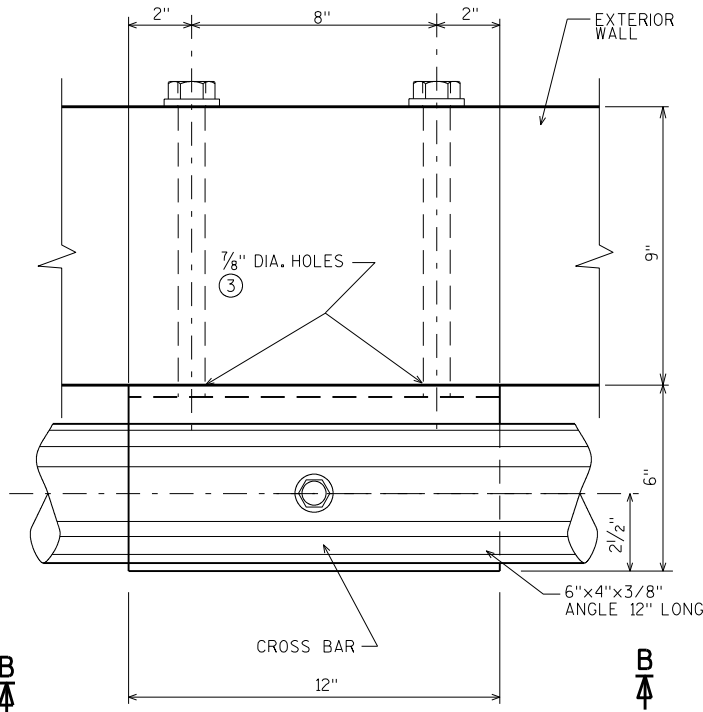
DROP INLET PLAN



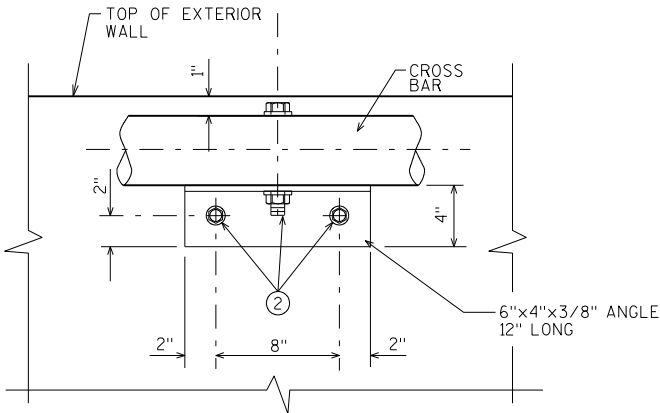
DETAIL A



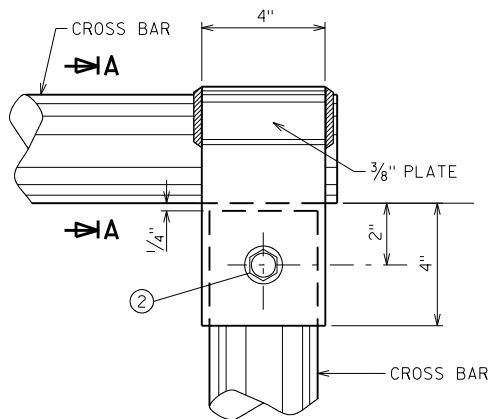
SECTION A-A



DETAIL B



SECTION B-B



DETAIL C

NO. DATE REVISION BY			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1514			
DRAWN BY		NAR	PLANS CK'D. DFD
SAFETY GRATE DETAILS		SHEET	6

DESIGN DATA

LIVE LOAD:

DESIGN LOADING; HL-93
INVENTORY RATING FACTOR: RF=1.05
OPERATING RATING FACTOR: RF=1.35
WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 255 (KIPS)

EARTHLOAD: DESIGNED FOR 4 FT. TO 8 FT. OF FILL.

ULTIMATE DESIGN STRESSES:

CONCRETE MASONRY, GRADE A-FA $f'_c = 3500$ P.S.I.
HIGH STRENGTH BAR STEEL REINFORCEMENT $f_y = 60000$ P.S.I.

TRAFFIC VOLUME

STH 56
A.D.T. = 1,100 (2031)
R.D.S. = 60 M.P.H.

BID ITEMS			
REMOVING OLD STRUCTURE STA. 229+62	1	LS	
EXCAVATION FOR STRUCTURES CULVERTS C-62-1822	1	LS	
BACKFILL STRUCTURE	220	CY	
BREAKER RUN	28	CY	
MASONRY ANCHORS TYPE S 5/8-INCH	42	EACH	
CONCRETE MASONRY CULVERTS	46	CY	
BAR STEEL REINFORCEMENT HS CULVERTS	4420	LB	
BAR STEEL REINFORCEMENT HS COATED CULVERTS	990	LB	
RUBBERIZED MEMBRANE WATERPROOFING	17	SY	
RIPRAP HEAVY	18	CY	
GEOTEXTILE FABRIC TYPE C	100	SY	
GEOTEXTILE FABRIC TYPE HR	55	SY	

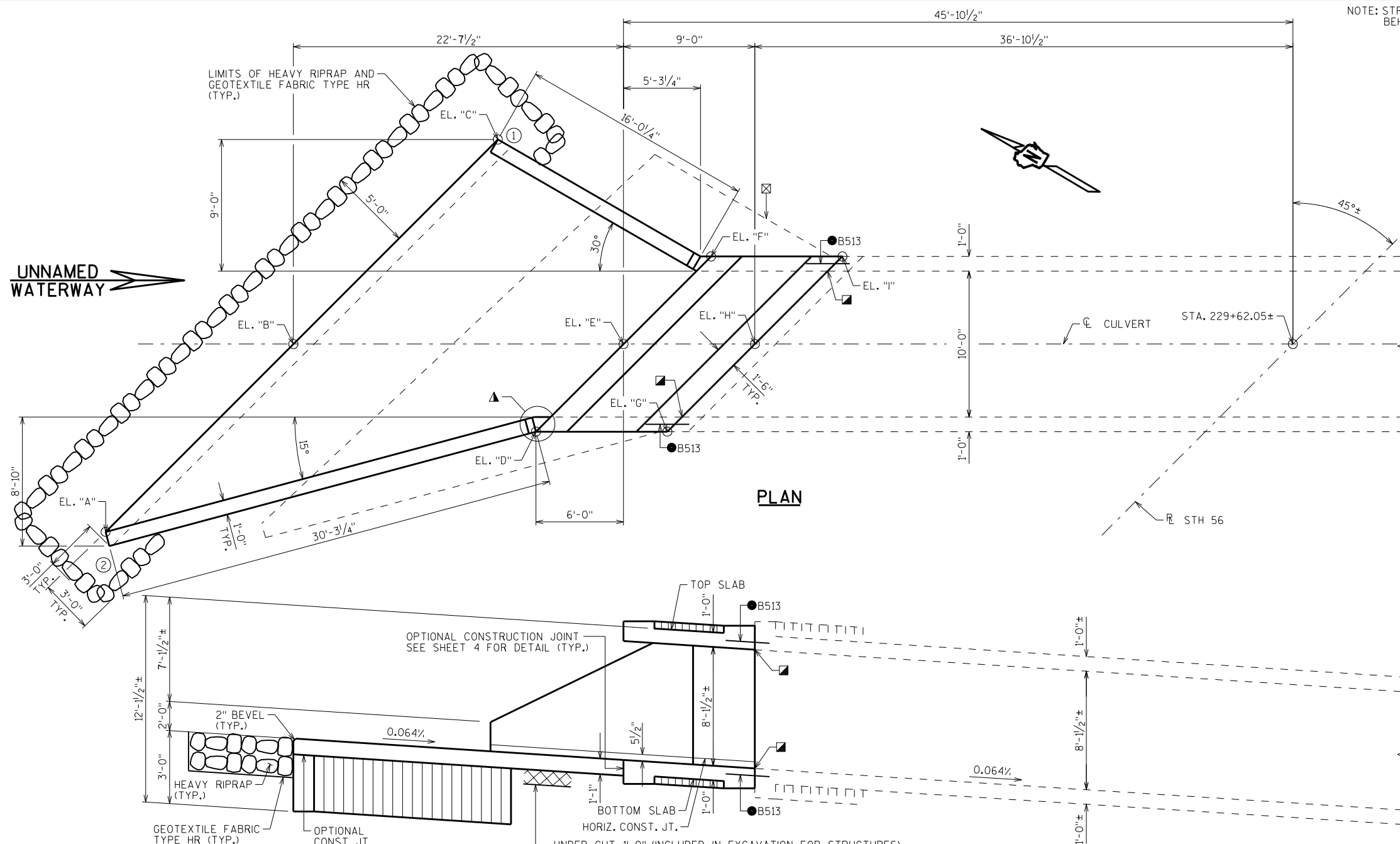
NON-BID ITEMS			
FILLER	3/4"	SIZE	

TOTAL ESTIMATED QUANTITIES

ELEVATION

INLET

PLAN



NOTE: STRUCTURE BACKFILL REQUIRED
BEHIND ALL WING WALLS.

STATE PROJECT NUMBER

5730-01-61

- ▲ SEE CORNER DETAILS ON SHEET 4
- INDICATES WING NUMBER
- INSIDE WALLS TO MATCH EXISTING (TYP.)
- ☒ REMOVE EXISTING APRON AND WINGS, EXTEND EXISTING BAR STEEL REINFORCEMENT IN BOTTOM SLAB 2'-0" INTO NEW WORK.
- MASONRY ANCHORS TYPE S 5/8-INCH. EMBED 1'-0" INTO SOUND CONCRETE AND SPACE AT 1'-0" CENTERS. (TYP. IN ALL WALLS, TOP SLAB, AND BOTTOM SLAB).

TOP OF APRON/BOTTOM SLAB ELEVATIONS

LOCATION	ELEVATION
"A"	735.63
"B"	734.80
"C"	733.91
"D"	733.74
"E"	733.36
"F"	732.97
"G"	733.16
"H"	732.78
"I"	732.40

- VERIFY ELEVATIONS "C", "H", & "I" IN THE FIELD. ADJUST ELEVATIONS "A", "B", "C", "D", "E", & "F" AS NECESSARY TO ACCOUNT FOR DIFFERENCES IN ELEVATIONS.

LIST OF DRAWINGS

- LAYOUT
- EXTENSION DETAILS
- APRON DETAILS
- DETAILS

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES SHALL BE THE EXISTING GROUNDLINE.

ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TO THE TOP OF THE BOX WITHIN THE LENGTH OF THE CULVERT.

THE CONCRETE IN THE CUTOFF WALLS MAY BE PLACED UNDERWATER IF THE EXCAVATION CANNOT BE DEWATERED.


PLACE A 18" (MIN.) WIDE SHEET OF 'RUBBERIZED MEMBRANE WATERPROOFING' ON TOP SLAB OVER ALL CONSTRUCTION JOINTS AND EXTEND DOWN TO BOTTOM OF OUTSIDE WALLS.

THE CONTRACTOR MAY FURNISH A PRECAST CONCRETE BOX CULVERT IN LIEU OF THE CAST-IN-PLACE BOX CULVERT WITH THE ACCEPTANCE OF THE SHOP DRAWINGS BY THE STRUCTURES DESIGN SECTION. THE PRECAST CONCRETE BOX CULVERT SHALL CONFORM TO PRECAST DETAILS ON CHAPTER 36 STANDARDS OF THE CURRENT WISC. DOT BRIDGE MANUAL. PAYMENT FOR THE PRECAST CULVERT SHALL BE BASED ON THE QUANTITIES AND PRICES BID FOR THE ITEMS LISTED IN THE "TOTAL ESTIMATED QUANTITIES".

CONTRACTOR MAY ELECT TO SUBSTITUTE #1 OR #2 CONCRETE COARSE AGGREGATE, SELECT CRUSHED MATERIAL OR OTHER GRANULAR MATERIAL AS APPROVED BY THE FIELD ENGINEER, IN LIEU OF THE BREAKER RUN, TO BE UTILIZED AS A CONSTRUCTION PLATFORM FOR THE BOX. THE CONTRACTOR IS RESPONSIBLE FOR BASE STABILITY WITH ANY SUBSTITUTED MATERIAL.

STRUCTURE DESIGN CONTACTS:

NICK RICE (608) 266-5092
AARON BONK (608) 261-0261

NO.	DATE	REVISION	BY
 Plans Prepared By WISDOT BUREAU OF STRUCTURES			
ACCEPTED <i>William C. Dickson</i> 10/9/14 CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE C-62-1822			
STH 56 OVER UNNAMED WATERWAY			
COUNTY	VERNON	TOWN/ETH/VILLAGE	GENOA
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	DESIGN CK'D.	DRAWN BY	PLANS CK'D.
NAR	JJS	NAR	JJS
LAYOUT			SHEET 1 OF 4

BILL OF BARS

THE FIRST OR FIRST AND SECOND DIGIT OF THE MARK SIGNIFIES THE BAR SIZE.

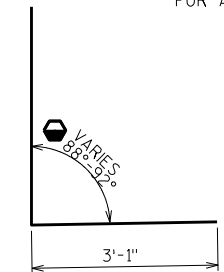
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B501		72	8'-9"	X		CORNERS
B402		12	2'-4"			WALLS-DOWELS-VERT.
B403		12	8'-6"			WALLS-VERT.
B504		7	8'-6"			BOTTOM SLAB-TRANS.
▲ B505		28	4'-10"		X	BOTTOM SLAB-TRANS.
B506		7	8'-6"			TOP SLAB-TRANS.
▲ B507		28	4'-10"		X	TOP SLAB-TRANS.
B408		36	8'-8"			BOT. SLAB, TOP SLAB, & WALLS-VERT.
B309		21	4'-10"	X		HEADER STIRRUPS-VERT.
B310		21	4'-11"	X		HEADER STIRRUPS-VERT.
B311		42	4'-5"	X		HEADER STIRRUPS-VERT.
B912		24	16'-6"			HEADERS-HORIZ.
● B513		42	3'-0"			VERT.CONST.JOINT.

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

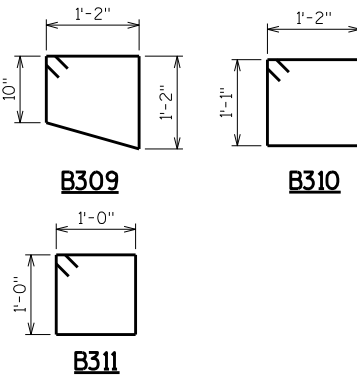
MARK	NO. REQ'D.	LENGTH
B505	2 SERIES OF 14	1'-7" TO 8'-1"
B507	2 SERIES OF 14	1'-7" TO 8'-1"

BUNDLE AND TAG EACH SERIES SEPARATELY.



B501

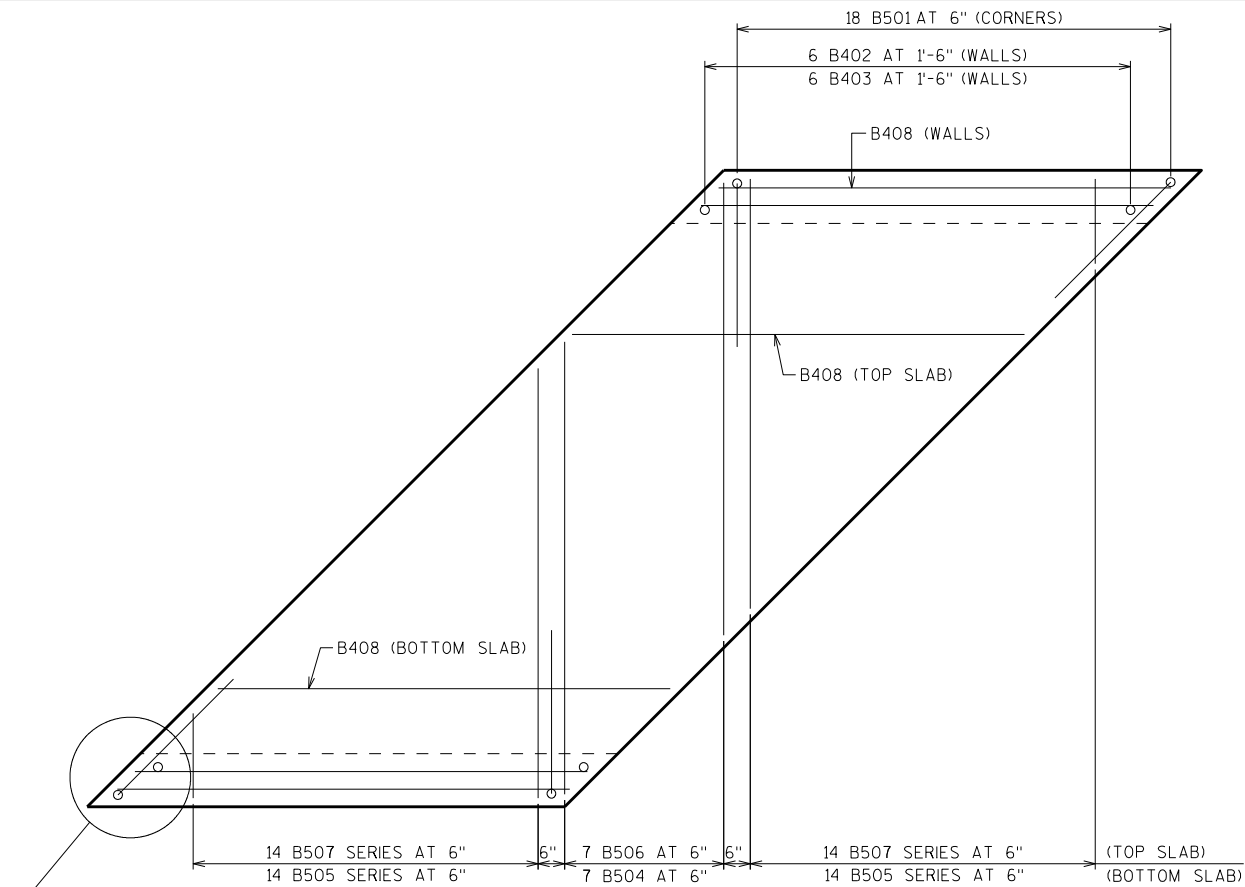
FIELD BEND HORIZONTAL LEG AS NECESSARY TO MAINTAIN 3" CL. FROM BOTTOM OF BOTTOM SLAB.



B309

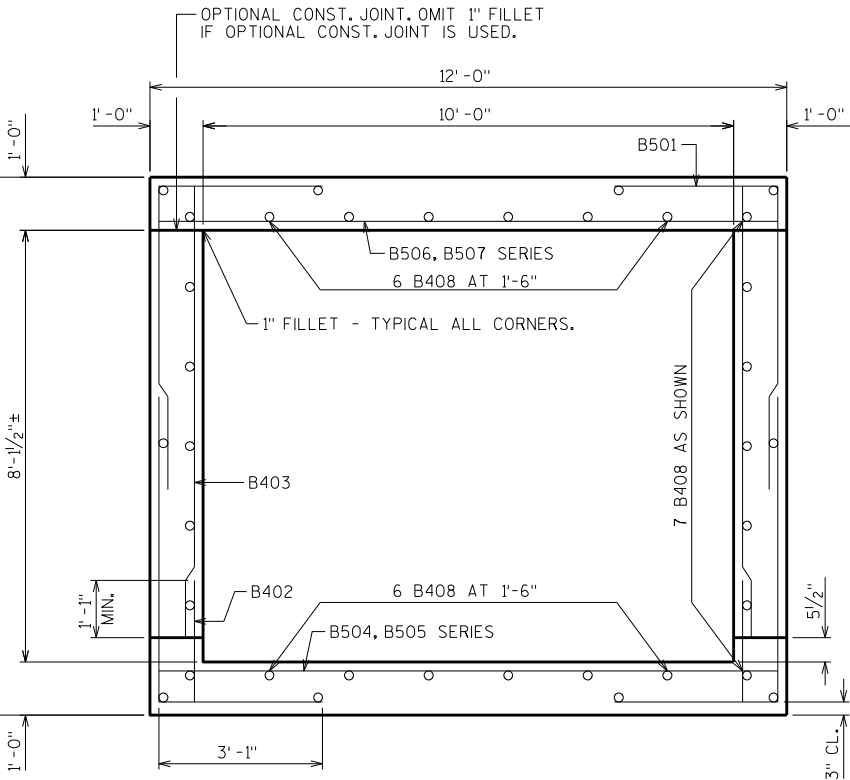
B310

B311



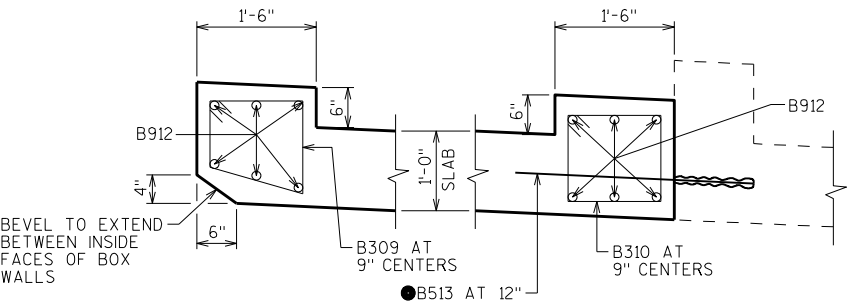
PLAN VIEW OF INLET EXTENSION PANEL

HEADERS NOT SHOWN FOR CLARITY



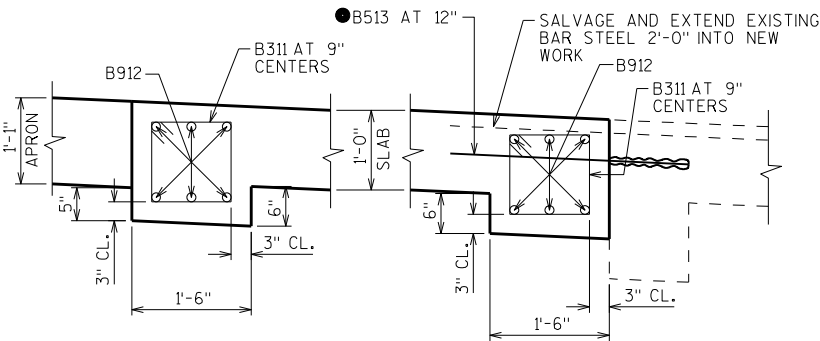
TYPICAL SECTION THRU BOX

ALL LONGITUDINAL BARS NOT IDENTIFIED ARE B408 BARS AS SHOWN



SECTION THRU TOP HEADER (AT INLET)

SECTION THRU TOP HEADER (AT EXISTING HEADER)

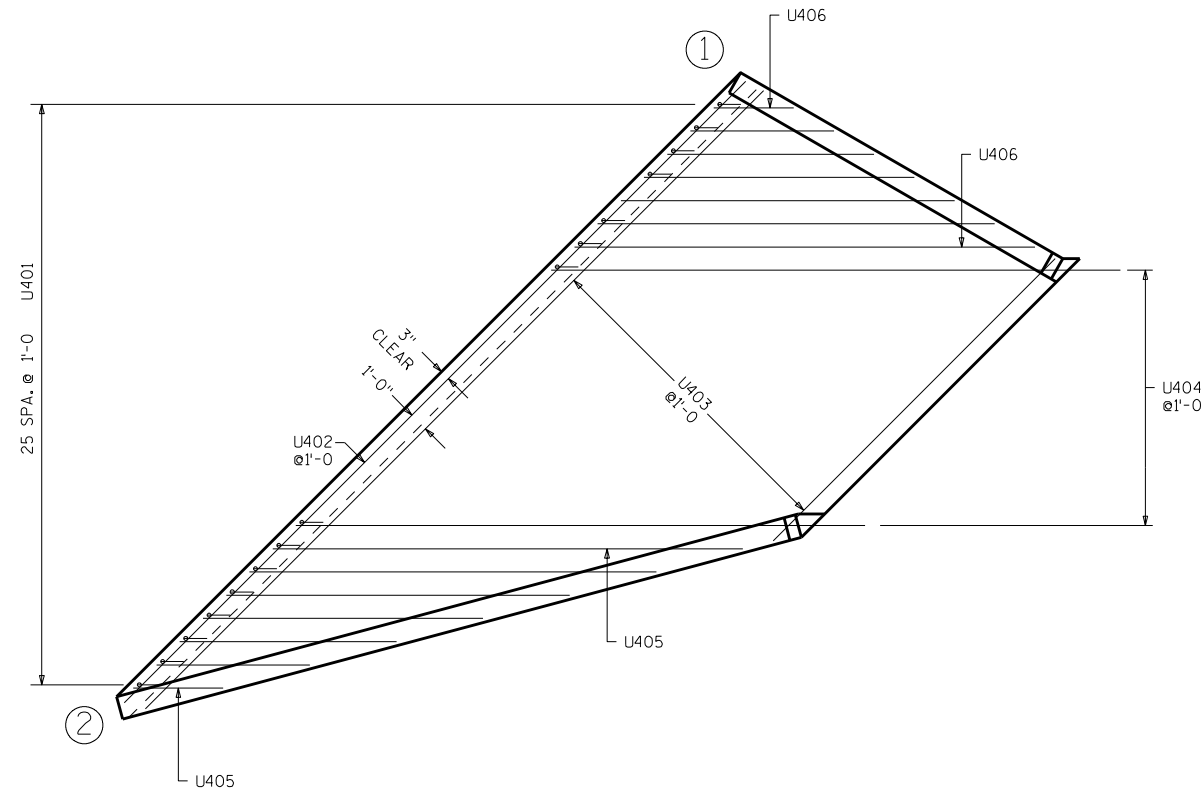
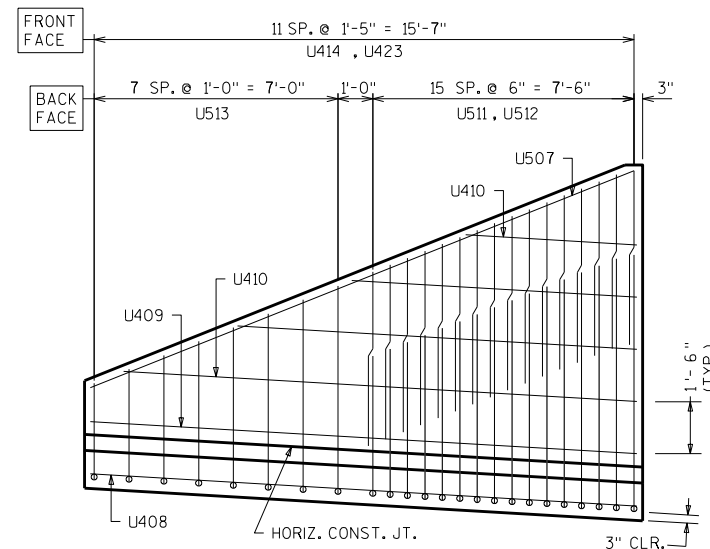
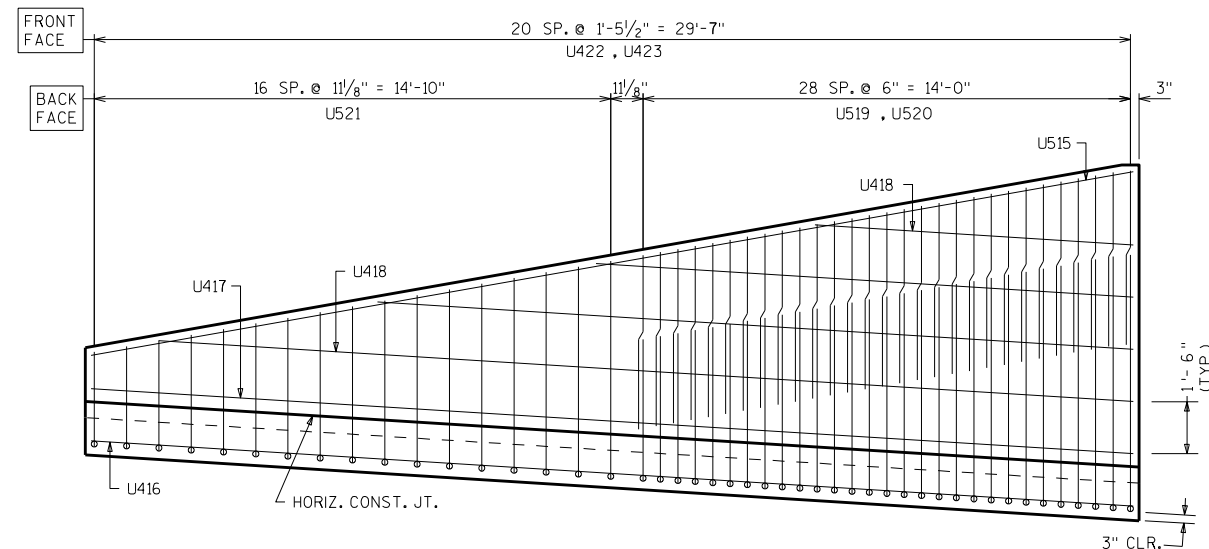


SECTION THRU BOTTOM HEADER (AT INLET)

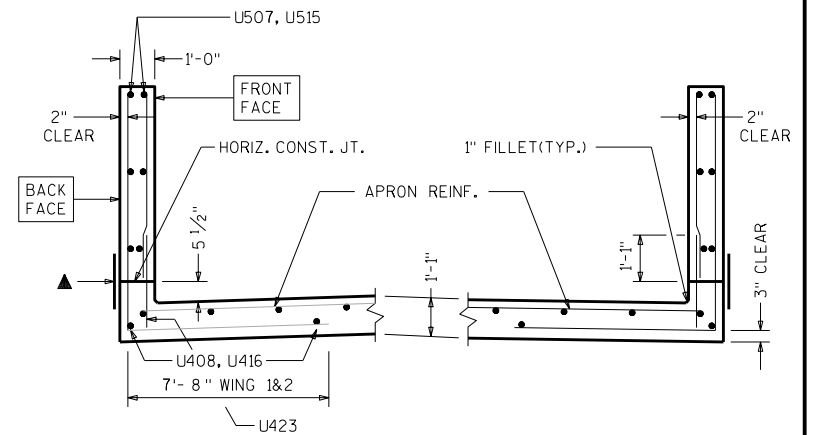
SECTION THRU BOTTOM HEADER (AT EXISTING HEADER)

● MASONRY ANCHORS TYPE S 5/8-INCH. EMBED 1'-0" INTO SOUND CONCRETE AND SPACE AT 1'-0" CENTERS. (TYP. IN ALL WALLS, TOP SLAB, AND BOTTOM SLAB).

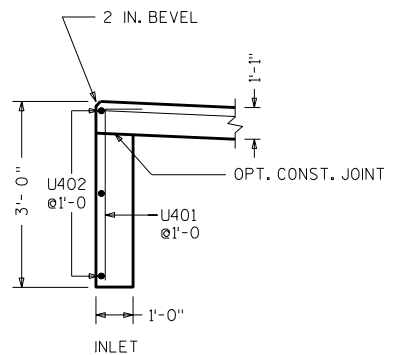
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1822			
DRAWN BY		NAR	PLANS CK'D. JJS
EXTENSION DETAILS		SHEET 2	

**APRON REINF.****WING 1****WING 2**

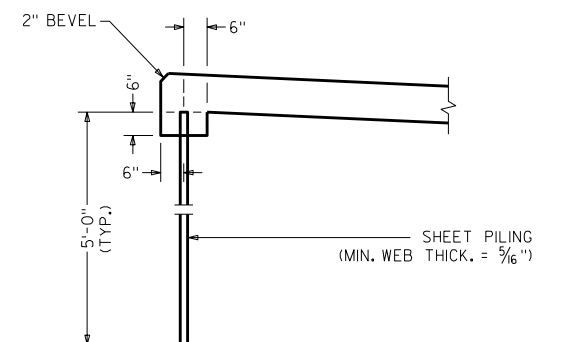
▲ 18" RUBBERIZED
MEMBRANE WATER-
PROOFING, PLACE
ALONG HORIZ. CONST.
JT. FOR ENTIRE WING
LENGTH (TYP.).



SECTION THRU WINGS
AT RIGHT ANGLES TO WING WALLS



CUT-OFF WALL
SECTION THRU THE WALL

**ALTERNATE CUT-OFF WALLS**

THE ABOVE ALT. MAY BE USED IN LIEU OF THE
CAST-IN-PLACE CONC. CUT-OFF WALLS. PAYMENT
WILL BE BASED ON THE CONC. CUT-OFF WALLS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1822			
DRAWN BY		NAR	PLANS CK'D. JJS
APRON DETAILS		SHEET 3	

BILL OF BARS

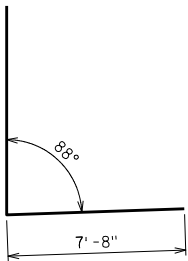
THE FIRST DIGIT OF THE BAR MARK SIGNIFIES THE BAR SIZE.
THE DIMENSION IN THE BENT COLUMN IS THE OUT TO OUT HORIZONTAL LEG OF AN L - SHAPED BAR.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
U401		26	3 - 6	1 - 0		INLET APRON AND CUTOFF WALL - VERT.
U402		3	37 - 10			INLET APRON AND CUTOFF WALL - HORIZ.
U403		15	27 - 5		*	" APRON
U404		12	24 - 6			" APRON
U405		7	12 - 1		*	" APRON
U406		7	11 - 8		*	" APRON
U507		2	16 - 9			WING 1 -HORIZONTAL - BOTH FACES
U408		2	15 - 8			WING "-HORIZONTAL -APRON BOT. SLAB
U409		2	15 - 8			WING "-HORIZONTAL - BOTH FACES
U410		8	9 - 10		*	WING "-HORIZONTAL - BOTH FACES
U511		16	5 - 0			WING "-VERTICAL - BACK FACE
U512	X	16	13 - 3	7 - 8	*	WING "-VERTICAL - BACK FACE
U513	X	8	11 - 11	7 - 8	*	WING "-VERTICAL - BACK FACE
U414		12	5 - 0		*	WING "-VERTICAL - FRONT FACE
U515		2	30 - 4			WING 2 -HORIZONTAL - BOTH FACES
U416		2	30 - 0			WING "-HORIZONTAL -APRON BOT. SLAB
U417		2	30 - 0			WING "-HORIZONTAL - BOTH FACES
U418		8	18 - 7		*	WING "-HORIZONTAL - BOTH FACES
U519		29	5 - 0			WING "-VERTICAL - BACK FACE
U520	X	29	13 - 4	7 - 8	*	WING "-VERTICAL - BACK FACE
U521	X	17	12 - 1	7 - 8	*	WING "-VERTICAL - BACK FACE
U422		21	5 - 0		*	WING "-VERTICAL - FRONT FACE
U423	X	33	2 - 5			WINGS 1 AND 2 - DOWELS - FRONT FACE

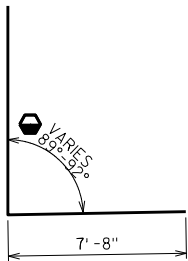
* LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE --- BUNDLE AND TAG EACH SERIES SEPARATELY

BAR MARK	NO. REQ'D.	LENGTHS FOR EACH SERIES
U403	1 SERIES OF 15	17 - 2 TO 37 - 8
U405	1 SERIES OF 7	3 - 10 TO 20 - 3
U406	1 SERIES OF 7	3 - 5 TO 19 - 10
U410	2 SERIES OF 4	4 - 11 TO 14 - 9
U512	1 SERIES OF 16	11 - 7 TO 14 - 11
U513	1 SERIES OF 8	10 - 3 TO 13 - 7
U414	1 SERIES OF 12	1 - 6 TO 8 - 6
U418	2 SERIES OF 4	9 - 2 TO 28 - 0
U520	1 SERIES OF 29	11 - 8 TO 14 - 11
U521	1 SERIES OF 17	10 - 4 TO 13 - 10
U422	1 SERIES OF 21	1 - 6 TO 8 - 6

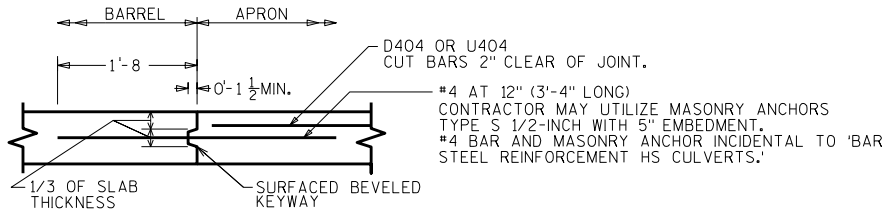


U512, U513

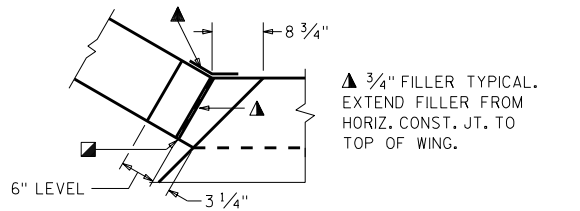


U520, U521

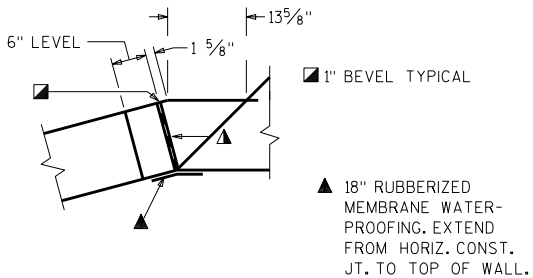
FIELD BEND HORIZONTAL LEG AS NECESSARY TO MAINTAIN 3" CL. FROM BOTTOM OF APRON SLAB.



OPTIONAL CONSTRUCTION JOINT
2" DEEP SAW CUT WITHIN 12 HOURS AFTER POURING MAY BE USED IN LIEU OF CONST. JT. IN BOTTOM SLAB.



CORNER 1



CORNER 2

CORNER DETAILS

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1822			
DRAWN BY		NAR	PLANS CK'D. JJS
DETAILS		SHEET	4

SCALE = 4

BILL OF BARS

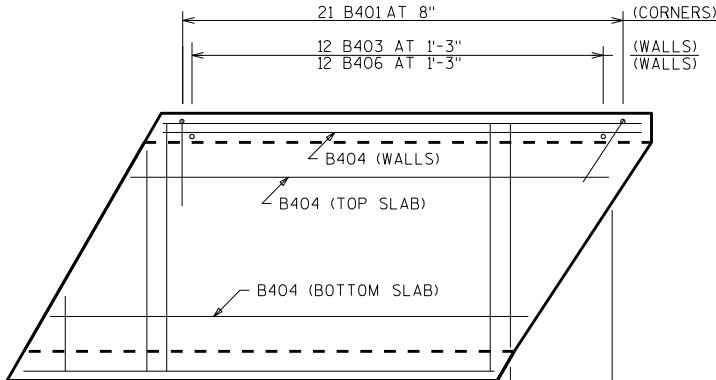
THE FIRST OR FIRST AND SECOND DIGIT OF THE MARK SIGNIFIES THE BAR SIZE. THE DIMENSION IN THE BENT COLUMN IS THE OUT TO OUT HORIZONTAL LEG OF A "L" SHAPED BAR. LONGER BARS OF THE SAME SIZE MAY BE SUBSTITUTED FOR SHORTER BARS. PAYMENT BASED ON BAR LENGTHS AS DETAILED.

BAR MARK	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B401	84	5-0	2-3	NO	CORNERS
NOT USED					
B403	24	2-3	NO	NO	WALLS-DOWELS VERT.
B404	26	13-8	NO	NO	TOP&BOTTOM SLAB & WALL
B405	38	7-4	NO	NO	TOP & BOT. SLAB TRANS.
B406	24	3-2	NO	NO	WALLS VERT.
B407	24	4-7	NO	YES	TOP&BOTTOM SLAB TRANS.
B708	24	8-5	NO	NO	HEADERS HORIZ.
B309	12	4-3	YES	NO	HEADER STIRRUPS VERT.
B310	12	4-5	YES	NO	HEADER STIRRUPS VERT.
B311	24	3-11	YES	NO	HEADER STIRRUPS VERT.
B512	26	3-0	NO	NO	VERT. CONST. JOINT.

BAR SERIES TABLE

BAR MARK	NO. REQ'D.		LENGTHS FOR EACH SERIES	
B407	4	SERIES OF 6	2 - 5	TO 6 - 9

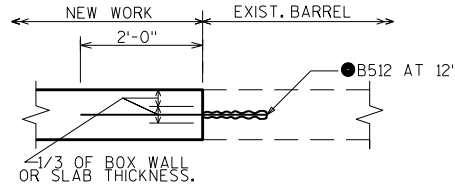
BUNDLE AND TAG EACH SERIES SEPARATELY



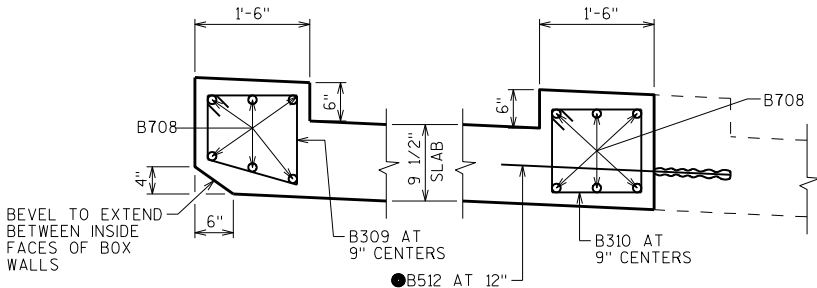
6 B407 SERIES AT 6" (TOP SLAB)
6 B407 SERIES AT 6" (BOTTOM SLAB)
19 B405 AT 6"
6 B407 SERIES AT 6"

PLAN VIEW OF INLET EXTENSION PANEL

APRON AND HEADER NOT SHOWN FOR CLARITY

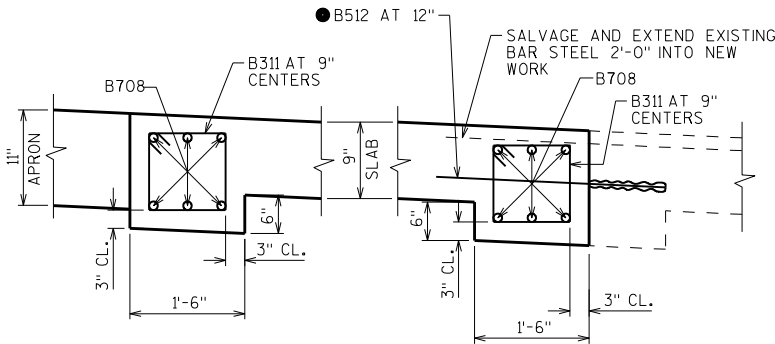


VERTICAL CONSTRUCTION JOINT



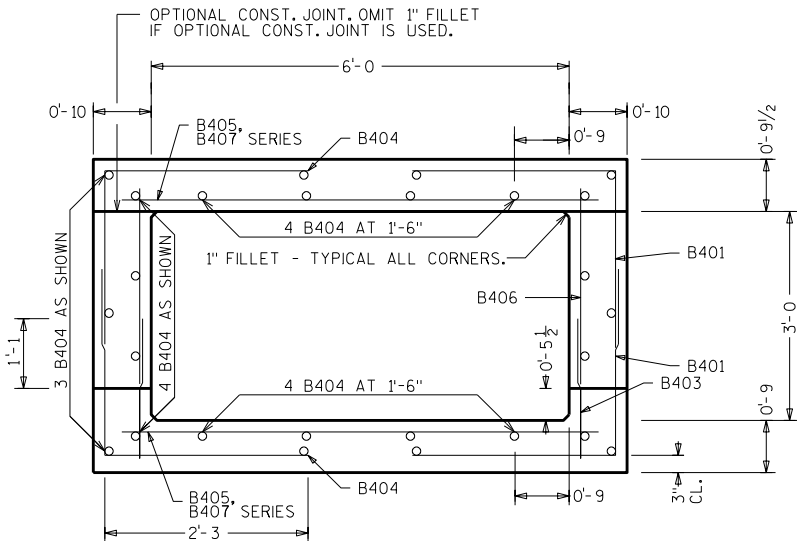
SECTION THRU TOP HEADER (AT INLET)

SECTION THRU TOP HEADER (AT EXISTING HEADER)



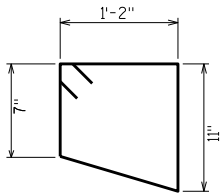
SECTION THRU BOTTOM HEADER (AT INLET)

SECTION THRU BOTTOM HEADER (AT EXISTING HEADER)

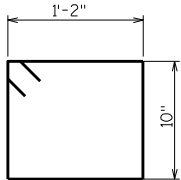


TYPICAL SECTION THRU INLET EXTENSION

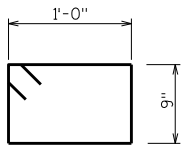
ALL LONGITUDINAL BARS NOT IDENTIFIED ARE B404 AS SHOWN



B309



B310



B311

- MASONRY ANCHORS TYPE S 5/8-INCH. EMBED 1'-0" INTO SOUND CONCRETE AND SPACE AT 1'-0" CENTERS. (TYP. IN ALL WALLS, TOP SLAB, AND BOTTOM SLAB).

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1824			
DRAWN BY JJS		PLANS CK'D. NAR	
INLET EXTENSION DETAILS			SHEET 2

BILL OF BARS

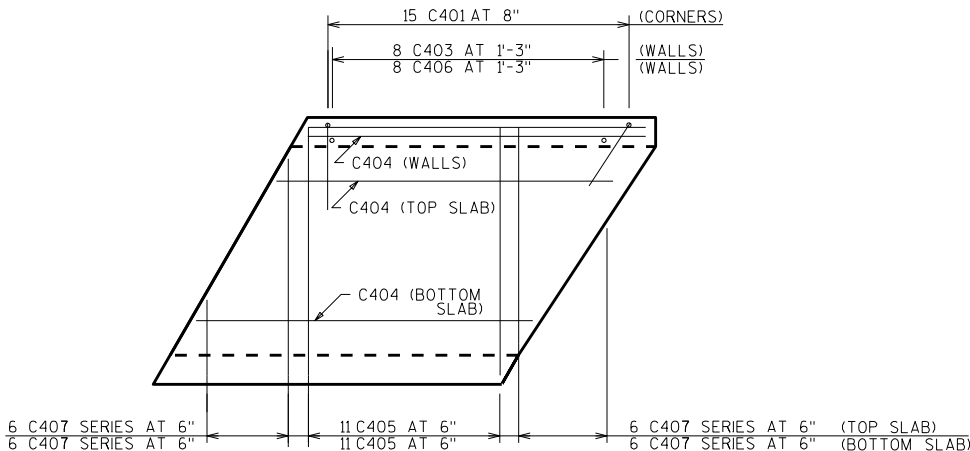
THE FIRST OR FIRST AND SECOND DIGIT OF THE MARK SIGNIFIES THE BAR SIZE. THE DIMENSION IN THE BENT COLUMN IS THE OUT TO OUT HORIZONTAL LEG OF A "L" SHAPED BAR. LONGER BARS OF THE SAME SIZE MAY BE SUBSTITUTED FOR SHORTER BARS. PAYMENT BASED ON BAR LENGTHS AS DETAILED.

BAR MARK	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
C401	30	5-0	2-3	NO	CORNERS
NOT	USED				
C403	16	2-3	NO	NO	WALLS-DOWELS VERT.
C404	26	9-8	NO	NO	TOP&BOTTOM SLAB & WALL
C405	22	7-4	NO	NO	TOP & BOT. SLAB TRANS.
C406	16	3-1	NO	NO	WALLS VERT.
C407	24	4-7	NO	YES	TOP & BOT. SLAB TRANS.
C708	24	8-5	NO	NO	HEADERS HORIZ.
NOT	USED				
C310	24	4-7	YES	NO	HEADER STIRRUPS VERT.
C311	24	4-1	YES	NO	HEADER STIRRUPS VERT.
C512	26	3-0	NO	NO	VERT. CONST. JOINT.

BAR SERIES TABLE

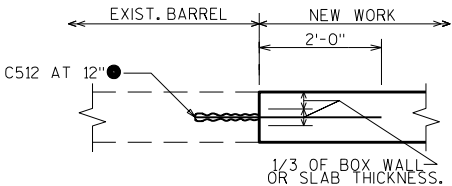
BAR MARK	NO. REQ'D.		LENGTHS FOR EACH SERIES	
C407	4	SERIES OF 6	2 - 5	TO 6 - 9

BUNDLE AND TAG EACH SERIES SEPARATELY

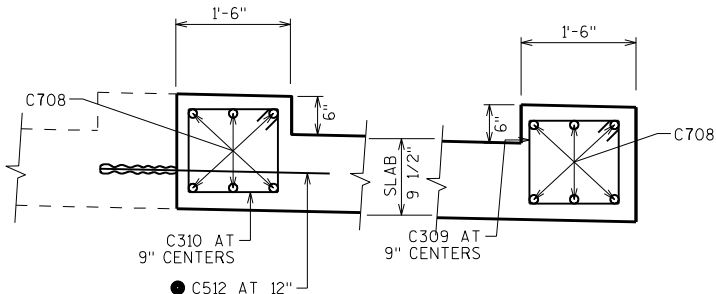


PLAN VIEW OF OUTLET EXTENSION PANEL

APRON AND HEADER NOT SHOWN FOR CLARITY



VERTICAL CONSTRUCTION JOINT

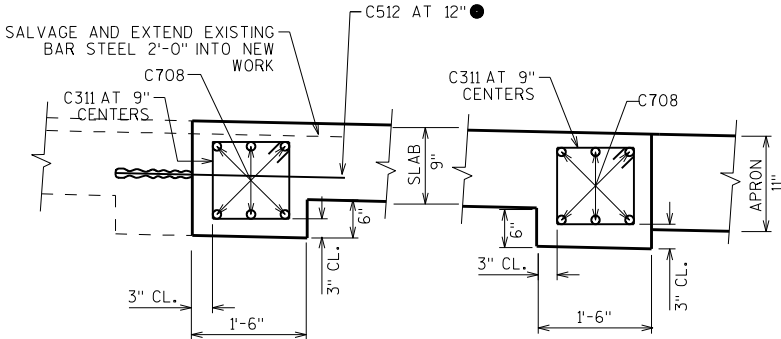


SECTION THRU TOP HEADER

(AT EXISTING HEADER)

SECTION THRU TOP HEADER

(AT OUTLET)

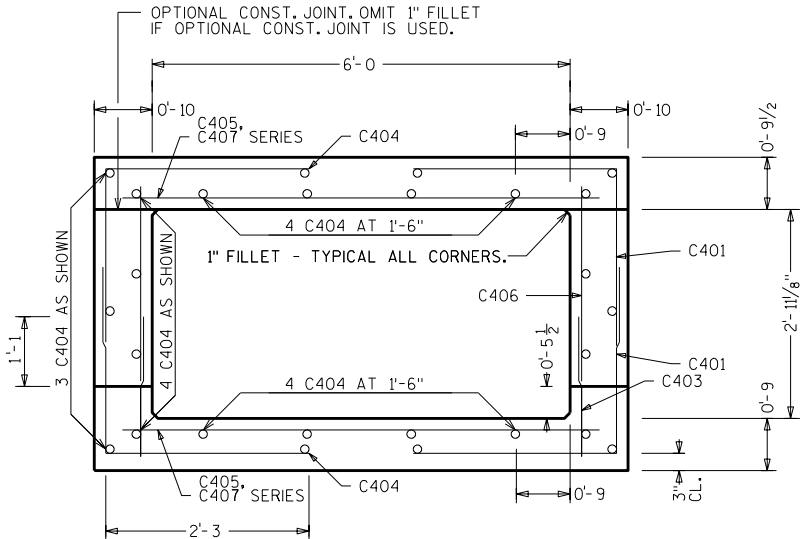


SECTION THRU BOTTOM HEADER

(AT EXISTING HEADER)

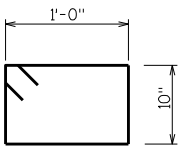
SECTION THRU BOTTOM HEADER

(AT EXISTING OUTLET)

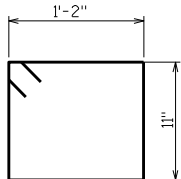


TYPICAL SECTION THRU OUTLET EXTENSION

ALL LONGITUDINAL BARS NOT IDENTIFIED ARE C404 AS SHOWN



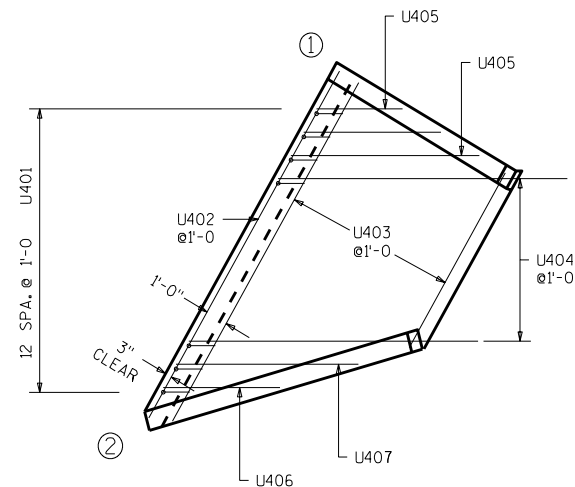
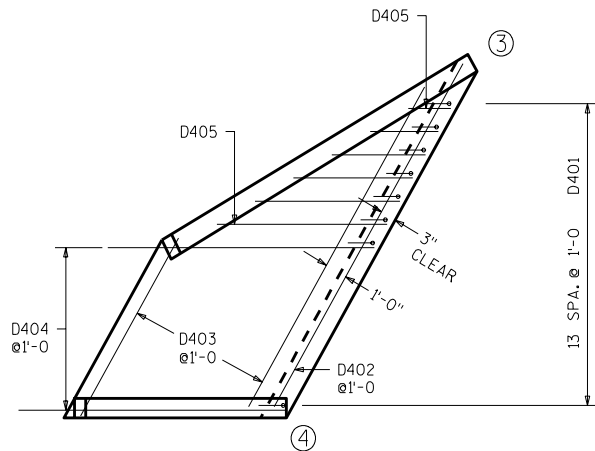
C311



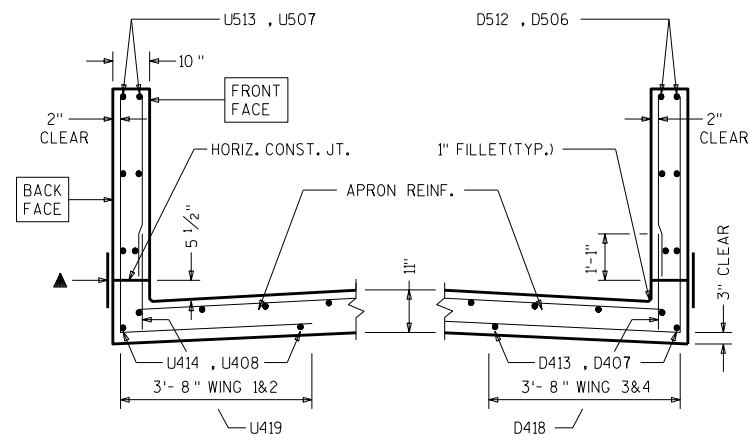
C310

- MASONRY ANCHORS TYPE S 5/8-INCH. EMBED 1'-0" INTO SOUND CONCRETE AND SPACE AT 1'-0" CENTERS. (TYP. IN ALL WALLS, TOP SLAB, AND BOTTOM SLAB).

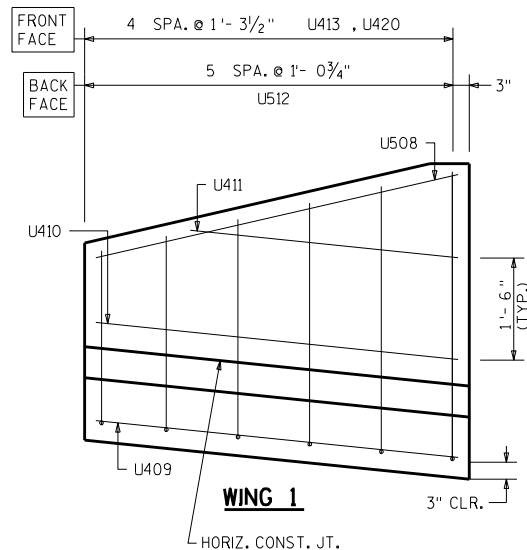
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1824			
DRAWN BY JJS		PLANS CK'D. NAR	
OUTLET EXTENSION DETAILS		SHEET 3	

**APRON REINF.**

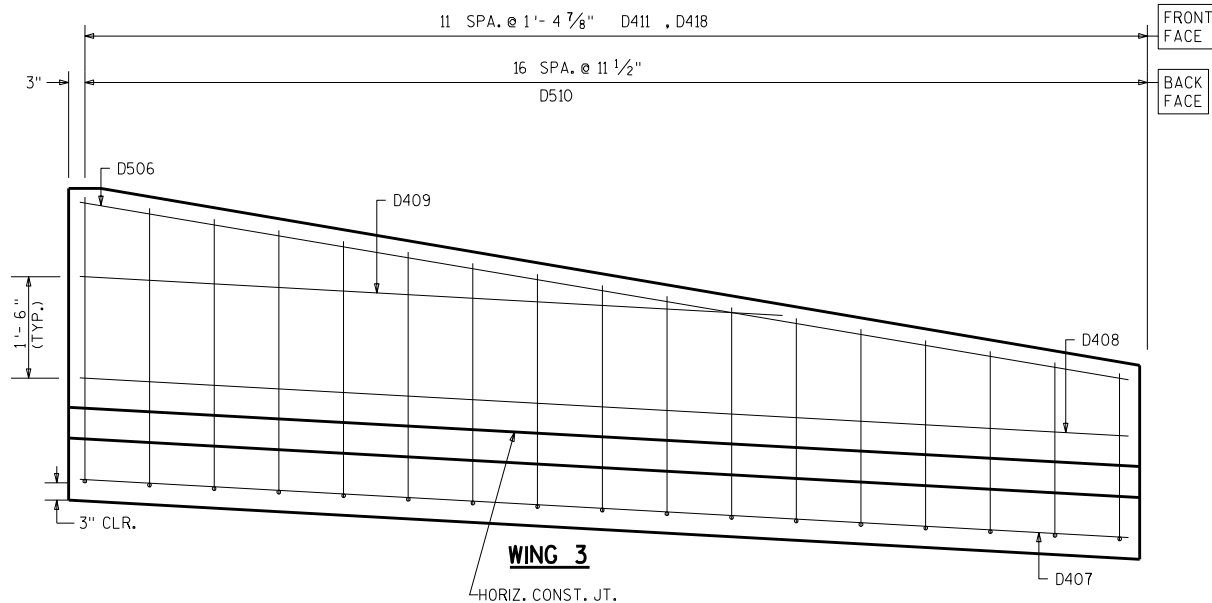
▲ 18" RUBBERIZED MEMBRANE WATER-PROOFING. PLACE ALONG HORIZ. CONST. JT. FOR ENTIRE WING LENGTH (TYP.).

**SECTION THRU WINGS**

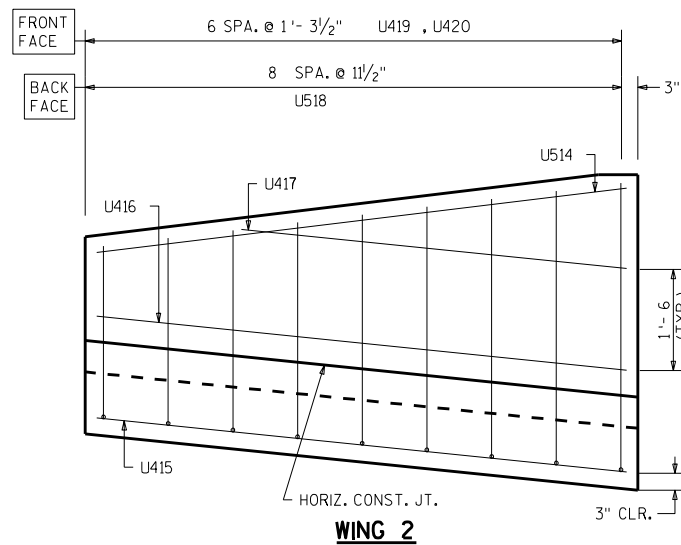
AT RIGHT ANGLES TO WING WALLS

**WING 1**

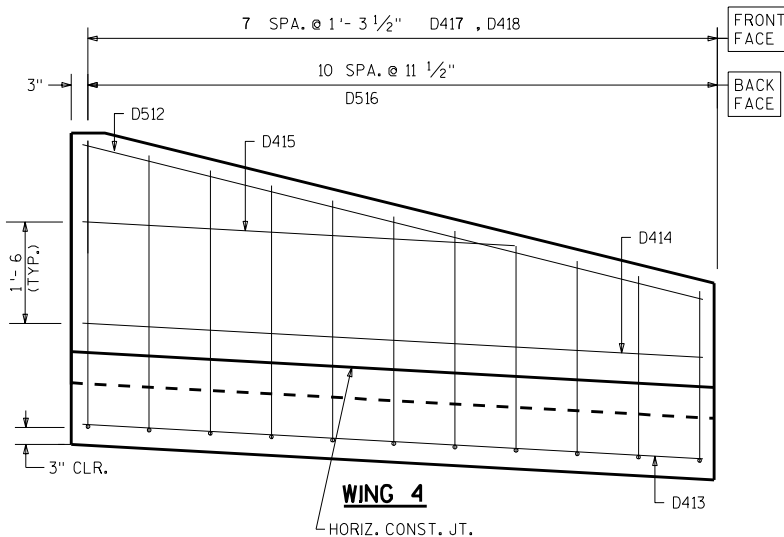
HORIZ. CONST. JT.

**WING 3**

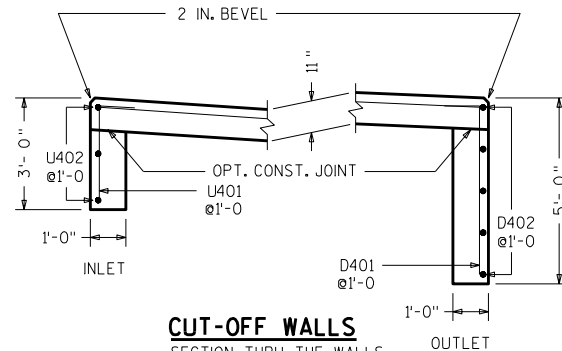
HORIZ. CONST. JT.

**WING 2**

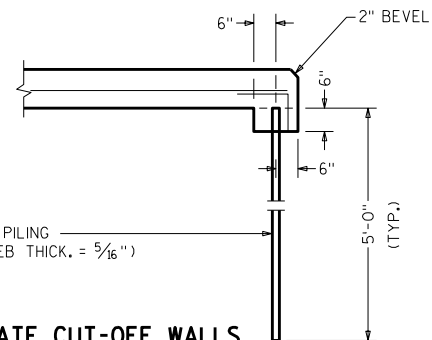
HORIZ. CONST. JT.

**WING 4**

HORIZ. CONST. JT.

**CUT-OFF WALLS**

SECTION THRU THE WALLS

**ALTERNATE CUT-OFF WALLS**

THE ABOVE ALT. MAY BE USED IN LIEU OF THE CAST-IN-PLACE CONC. CUT-OFF WALLS. PAYMENT WILL BE BASED ON THE CONC. CUT-OFF WALLS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1824			
DRAWN BY JJS		PLANS CKB. NAR	
APRON DETAILS		SHEET 4	

BILL OF BARS

THE FIRST DIGIT OF THE BAR MARK SIGNIFIES THE BAR SIZE.
THE DIMENSION IN THE BENT COLUMN IS THE OUT TO OUT HORIZONTAL LEG OF AN L - SHAPED BAR.

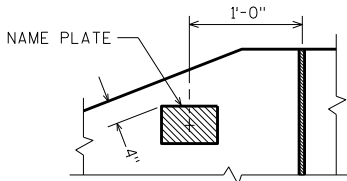
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
U401		13	3 - 6	1 - 0		INLET APRON AND CUTOFF WALL-VERT.
U402		3	14 - 11			INLET APRON AND CUTOFF WALL-HORIZ.
U403		5	11 - 10		*	" APRON
U404		8	8 - 11			" APRON
U405		3	3 - 3		*	" APRON
U406		1	2 - 4			" APRON
U407		1	4 - 6			" APRON
U508		2	5 - 6			WING 1 -HORIZONTAL - BOTH FACES
U409		2	5 - 5			WING "-HORIZONTAL -APRON BOTT. SLAB
U410		2	5 - 5			WING "-HORIZONTAL - BOTH FACES
U411		2	4 - 0			WING "-HORIZONTAL - BOTH FACES
U512	X	6	6 - 11	3 - 8	*	WING "-VERTICAL - BACK FACE
U413		5	2 - 4		*	WING "-VERTICAL - FRONT FACE
U514		2	7 - 11			WING 2 -HORIZONTAL - BOTH FACES
U415		2	7 - 11			WING "-HORIZONTAL -APRON BOTT. SLAB
U416		2	7 - 11			WING "-HORIZONTAL - BOTH FACES
U417		2	5 - 9			WING "-HORIZONTAL - BOTH FACES
U518	X	9	6 - 11	3 - 8	*	WING "-VERTICAL - BACK FACE
U419		7	2 - 4		*	WING "-VERTICAL - FRONT FACE
U420	X	12	2 - 3			WINGS 1 AND 2 - DOWELS - FRONT FACE
D401		14	5 - 6	1 - 0		OUTLET APRON AND CUTOFF WALL-VERT.
D402		5	17 - 2			OUTLET APRON AND CUTOFF WALL-HORIZ.
D403		8	12 - 11		*	" APRON
D404		8	12 - 1			" APRON
D405		7	5 - 3		*	" APRON
D506		2	15 - 9			WING 3 -HORIZONTAL - BOTH FACES
D407		2	15 - 7			WING "-HORIZONTAL -APRON BOTT. SLAB
D408		2	15 - 7			WING "-HORIZONTAL - BOTH FACES
D409		2	10 - 5			WING "-HORIZONTAL - BOTH FACES
D510	X	17	7 - 0	3 - 8	*	WING "-VERTICAL - BACK FACE
D411		12	2 - 3		*	WING "-VERTICAL - FRONT FACE
D512		2	9 - 7			WING 4 -HORIZONTAL - BOTH FACES
D413		2	9 - 3			WING "-HORIZONTAL -APRON BOTT. SLAB
D414		2	9 - 3			WING "-HORIZONTAL - BOTH FACES
D415		2	6 - 5			WING "-HORIZONTAL - BOTH FACES
D516	X	11	6 - 7	3 - 8	*	WING "-VERTICAL - BACK FACE
D417		8	2 - 3		*	WING "-VERTICAL - FRONT FACE
D418	X	20	2 - 3			WINGS 3 AND 4 - DOWELS - FRONT FACE

* LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR
BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

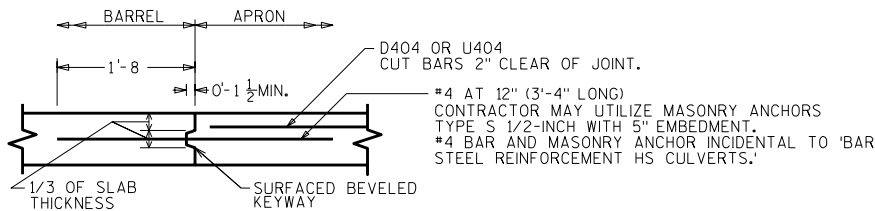
--- BUNDLE AND TAG EACH SERIES SEPARATELY

BAR MARK	NO. REQ'D.	LENGTHS FOR EACH SERIES
U403	1 SERIES OF 5	9 - 2 TO 14 - 6
U405	1 SERIES OF 3	1 - 5 TO 5 - 0
U512	1 SERIES OF 6	6 - 1 TO 7 - 9
U413	1 SERIES OF 5	1 - 5 TO 3 - 2
U518	1 SERIES OF 9	6 - 1 TO 7 - 9
U419	1 SERIES OF 7	1 - 5 TO 3 - 2
D403	1 SERIES OF 8	8 - 10 TO 16 - 11
D405	1 SERIES OF 7	1 - 9 TO 8 - 8
D510	1 SERIES OF 17	6 - 1 TO 7 - 9
D411	1 SERIES OF 12	1 - 4 TO 3 - 1
D516	1 SERIES OF 11	6 - 1 TO 7 - 9
D417	1 SERIES OF 8	1 - 4 TO 3 - 1



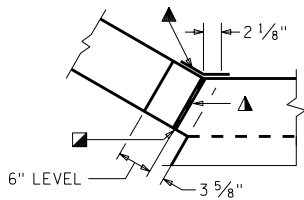
NAME PLATE LOCATION

WING 4

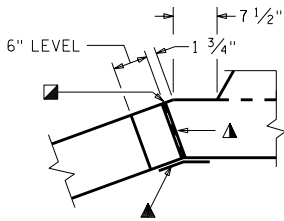


OPTIONAL CONSTRUCTION JOINT

2" DEEP SAW CUT WITHIN 12 HOURS AFTER POURING MAY
BE USED IN LIEU OF CONST. JT. IN BOTTOM SLAB.



CORNER 1



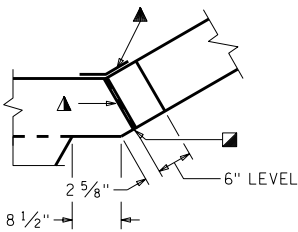
CORNER 2

▲ 3/4" FILLER TYPICAL.
EXTEND FILLER FROM
HORIZ. CONST. JT. TO
TOP OF WING.

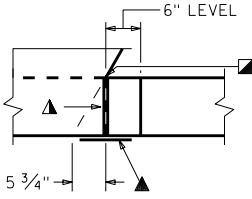
■ 1" BEVEL TYPICAL

▲ 18" RUBBERIZED
MEMBRANE WATER-
PROOFING. EXTEND
FROM HORIZ. CONST.
JT. TO TOP OF WALL.

CORNER DETAILS



CORNER 3



CORNER 4

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1824			
DRAWN BY		JJS	PLANS CK'D. NAR
DETAILS		SHEET 5	

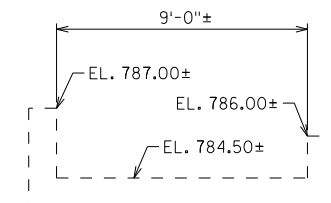
SCALE = 4:8

NOTE: STRUCTURE BACKFILL REQUIRED
BEHIND ALL WING WALLS.

STATE PROJECT NUMBER

5730-01-61

- ▲ SEE CORNER DETAILS ON SHEET 5
- INDICATES WING NUMBER
- INSIDE WALLS TO MATCH EXISTING (TYP.)
- ☒ REMOVE EXISTING APRON AND WINGS, EXTEND EXISTING BAR STEEL REINFORCEMENT IN BOTTOM SLAB 2'-0" INTO NEW WORK.
- MASONRY ANCHORS TYPE S 5/8-INCH EMBED 1'-0" INTO SOUND CONCRETE AND SPACE AT 1'-0" CENTERS. (TYP. IN ALL WALLS, TOP SLAB, AND BOTTOM SLAB).
- △ EXIST. BARREL TO REMAIN IN PLACE
- ✱ BUILD APRON AND END OF BOX LEVEL
- NAME PLATE LOCATION (SEE SHT 5)



SECTION THRU EXISTING LIMESTONE FLUME


(LOOKING UPSTREAM AT END OF FLUME)

LIST OF DRAWINGS

1. LAYOUT
2. INLET BOX DETAILS
3. OUTLET BOX DETAILS
4. APRON DETAILS
5. DETAILS

STRUCTURE DESIGN CONTACTS:

NICK RICE (608) 266-5092
AARON BONK (608) 261-0261

NO.	DATE	REVISION	BY
 Plans Prepared By WISDOT BUREAU OF STRUCTURES			
ACCEPTED <i>William C. Diche</i>		10/9/14	
CHIEF STRUCTURES DESIGN ENGINEER		DATE	
STRUCTURE C-62-1827			
STH 56 OVER UNNAMED WATERWAY			
COUNTY	VERNON	TOWN/ETH/VILLAGE	GENOA
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.			
DESIGNED BY	DESIGN NAR	DRAWN JJS	PLANS CK'D. JJS
LAYOUT			SHEET 1 OF 5

I.D. 5730-01-31G

DATE: JULY 2014

8

DESIGN DATA

LIVE LOAD:

DESIGN LOADING; HL-93
INVENTORY RATING FACTOR: RF=1.05
OPERATING RATING FACTOR: RF=1.35
WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 255 (KIPS)

EARTHLOAD: DESIGNED FOR 2.5 FT. TO 3.5 FT. OF FILL.

ULTIMATE DESIGN STRESSES:

CONCRETE MASONRY, GRADE A-FA $f'_c = 3500$ P.S.I.
HIGH STRENGTH BAR STEEL REINFORCEMENT $f_y = 60000$ P.S.I.

TRAFFIC VOLUME

STH 56
A.D.T. = 1,100 (2031)
R.D.S. = 60 M.P.H.

TOTAL ESTIMATED QUANTITIES

BID ITEMS

203.0200	REMOVING OLD STRUCTURE STA. 209+61	1	LS
206.2000	EXCAVATION FOR STRUCTURES CULVERTS C-62-1827	1	LS
210.0100	BACKFILL STRUCTURE	185	CY
311.0115	BREAKER RUN	38	CY
502.6105	MASONRY ANCHORS TYPE S 5/8-INCH	60	EACH
504.0100	CONCRETE MASONRY CULVERTS	50	CY
505.0410	BAR STEEL REINFORCEMENT HS CULVERTS	4820	LB
505.0610	BAR STEEL REINFORCEMENT HS COATED CULVERTS	655	LB
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	22	SY
606.0300	RIPRAP HEAVY	4	CY
645.0105	GEOTEXTILE FABRIC TYPE C	135	SY
645.0120	GEOTEXTILE FABRIC TYPE HR	25	SY

NON-BID ITEMS

FILLER 3/4" SIZE

FLOW
DIRECTION

PLAN

ELEVATION

OUTLET

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES SHALL BE THE EXISTING GROUNDLINE.

ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TO THE TOP OF THE BOX WITHIN THE LENGTH OF THE CULVERT.

THE CONCRETE IN THE CUTOFF WALLS MAY BE PLACED UNDERWATER IF THE EXCAVATION CANNOT BE DEWATERED.

PLACE A 18" (MIN.) WIDE SHEET OF 'RUBBERIZED MEMBRANE WATERPROOFING' ON TOP SLAB OVER ALL CONSTRUCTION JOINTS AND EXTEND DOWN TO BOTTOM OF OUTSIDE WALLS.

THE CONTRACTOR MAY FURNISH A PRECAST CONCRETE BOX CULVERT IN LIEU OF THE CAST-IN-PLACE BOX CULVERT WITH THE ACCEPTANCE OF THE SHOP DRAWINGS BY THE STRUCTURES DESIGN SECTION. THE PRECAST CONCRETE BOX CULVERT SHALL CONFORM TO PRECAST DETAILS ON CHAPTER 36 STANDARDS OF THE CURRENT WISC. DOT BRIDGE MANUAL. PAYMENT FOR THE PRECAST CULVERT SHALL BE BASED ON THE QUANTITIES AND PRICES BID FOR THE ITEMS LISTED IN THE "TOTAL ESTIMATED QUANTITIES".

CONTRACTOR MAY ELECT TO SUBSTITUTE #1 OR #2 CONCRETE COARSE AGGREGATE, SELECT CRUSHED MATERIAL OR OTHER GRANULAR MATERIAL AS APPROVED BY THE FIELD ENGINEER, IN LIEU OF THE BREAKER RUN, TO BE UTILIZED AS A CONSTRUCTION PLATFORM FOR THE BOX. THE CONTRACTOR IS RESPONSIBLE FOR BASE STABILITY WITH ANY SUBSTITUTED MATERIAL.

SCALE = 5

BILL OF BARS

THE FIRST OR FIRST AND SECOND DIGIT OF THE MARK SIGNIFIES THE BAR SIZE. THE DIMENSION IN THE BENT COLUMN IS THE OUT TO OUT HORIZONTAL LEG OF A "L" SHAPED BAR. LONGER BARS OF THE SAME SIZE MAY BE SUBSTITUTED FOR SHORTER BARS. PAYMENT BASED ON BAR LENGTHS AS DETAILED.

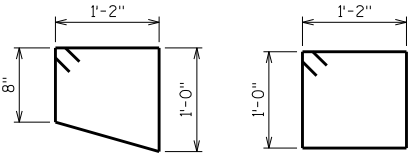
MARK	NUMBER REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
B401	72	6-7	2-10	NO	CORNERS
B402	12	2-2	NO	NO	WALLS-DOWELS VERT.
B403	12	5-2	NO	NO	WALLS VERT.
B504	5	9-8	NO	NO	TOP SLAB TRANS.
B505	14	5-4	NO	YES	TOP SLAB TRANS.
B506	5	9-8	NO	NO	BOTTOM SLAB TRANS.
B507	14	5-4	NO	YES	BOTTOM SLAB TRANS.
B408	30	8-7	NO	NO	TOP&BOTTOM SLAB & WALL
B309	14	4-5	YES	NO	HEADER STIRRUPS VERT.
B310	14	4-9	YES	NO	HEADER STIRRUPS VERT.
B311	28	4-3	YES	NO	HEADER STIRRUPS VERT.
B812	24	11 -1	NO	NO	HEADERS HORIZ.
B513	30	3-0	NO	NO	VERT.CONST.JOINT

LENGTH SHOWN FOR BAR SERIES IN "BILL OF BARS" IS AVERAGE LENGTH.

BAR SERIES TABLE

MARK	LENGTH		NO.OF BARS/SERIES		NO.OF EACH SERIES
B505	1-10	TO 8-9	7		2
B507	1-10	TO 8-9	7		2

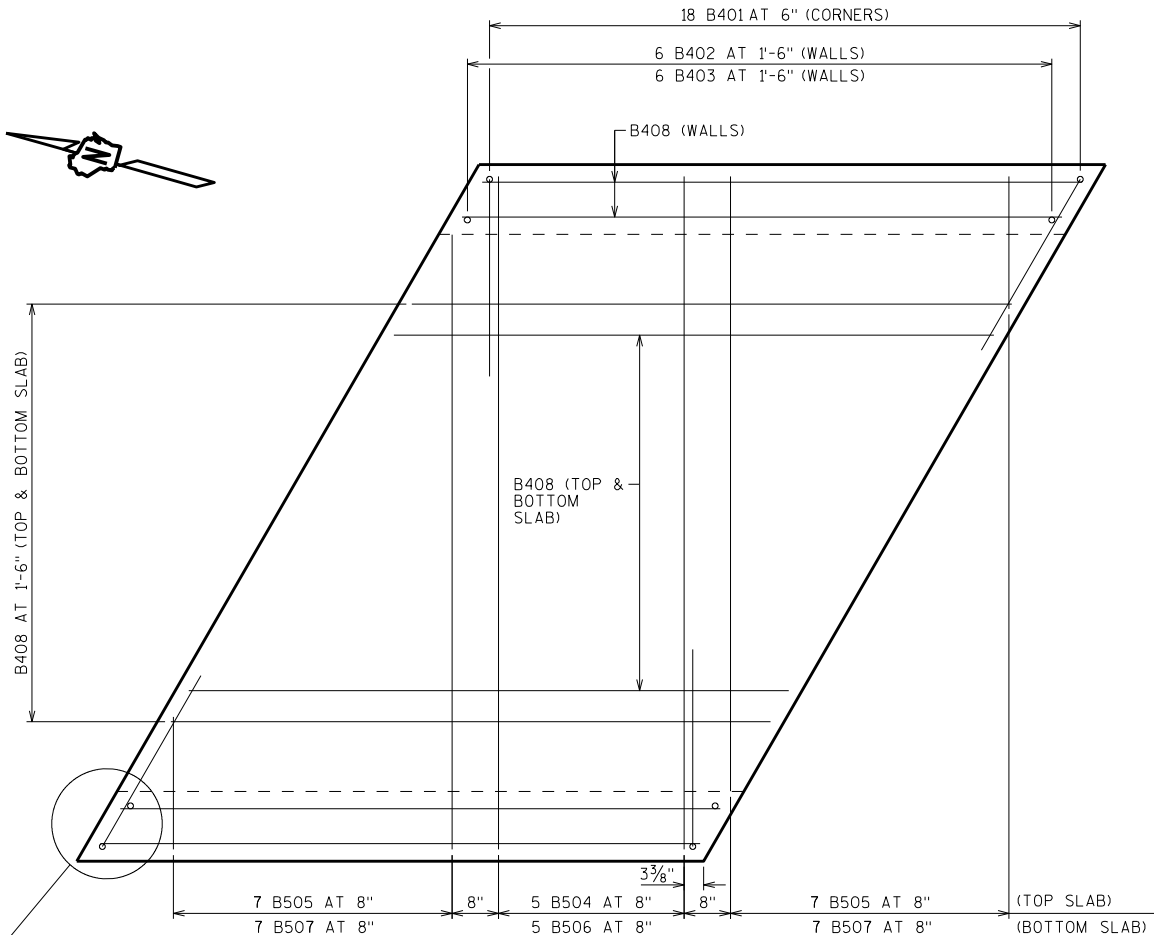
BUNDLE AND TAG EACH SERIES SEPARATELY



B309

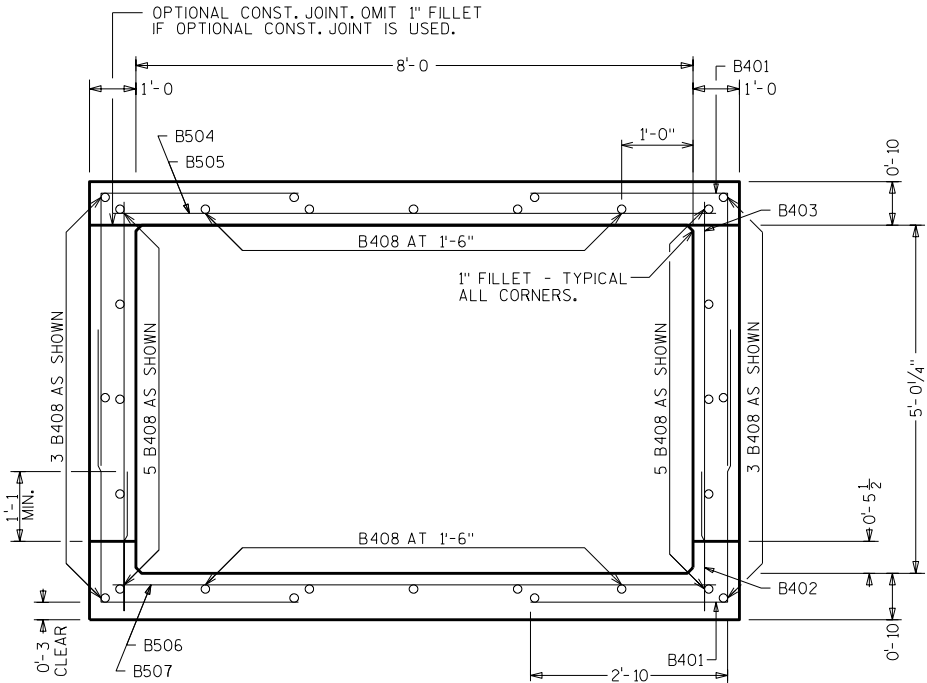
B310

B311



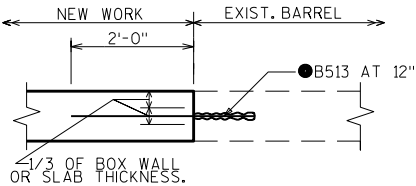
PLAN VIEW OF INLET EXTENSION PANEL

HEADERS NOT SHOWN FOR CLARITY

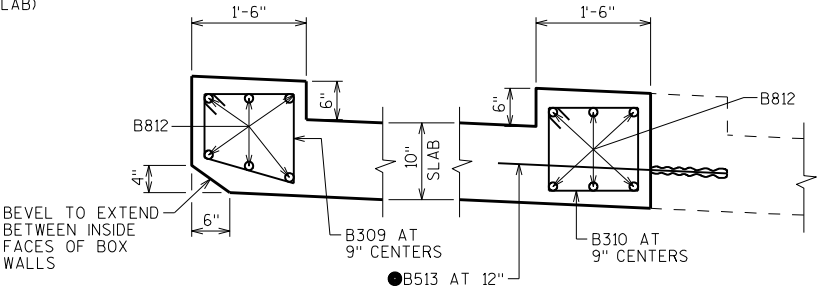


TYPICAL SECTION THRU INLET BOX

ALL LONGITUDINAL BARS NOT IDENTIFIED ARE B408 BARS AS SHOWN

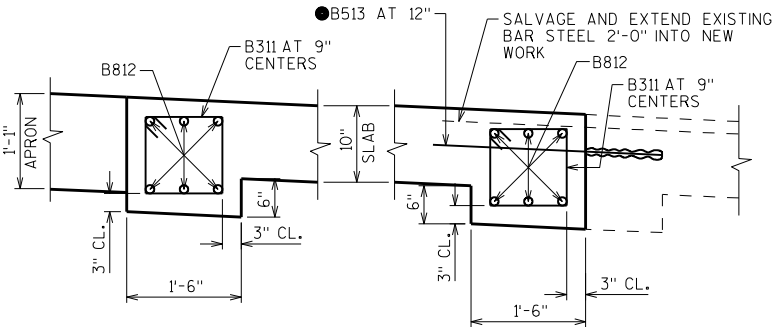


VERTICAL CONSTRUCTION JOINT



SECTION THRU TOP HEADER (AT INLET)

SECTION THRU TOP HEADER (AT EXISTING HEADER)



SECTION THRU BOTTOM HEADER (AT INLET)

SECTION THRU BOTTOM HEADER (AT EXISTING HEADER)

- MASONRY ANCHORS TYPE S 5/8-INCH EMBED 1'-0" INTO SOUND CONCRETE AND SPACE AT 1'-0" CENTERS. (TYP. IN ALL WALLS, TOP SLAB, AND BOTTOM SLAB).

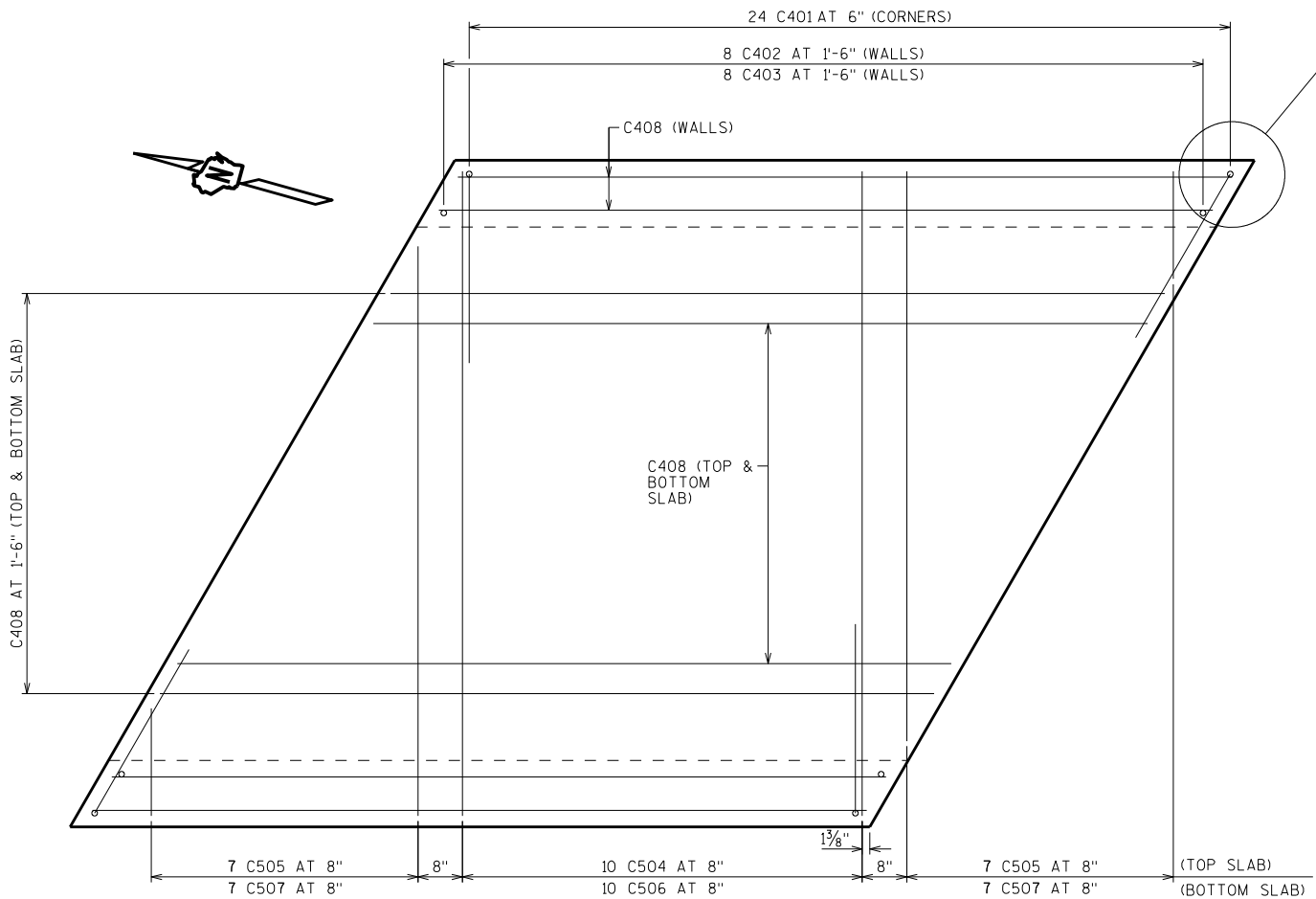
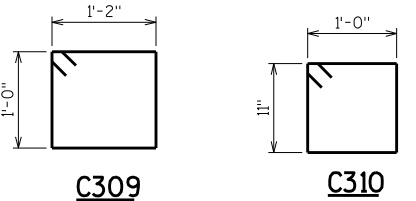
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1827			
DRAWN BY		NAR	PLANS CK'D. JJS
INLET BOX DETAILS		SHEET	2

THE FIRST OR FIRST AND SECOND DIGIT OF THE MARK SIGNIFIES THE BAR SIZE. THE DIMENSION IN THE BENT COLUMN IS THE OUT TO OUT HORIZONTAL LEG OF A "L" SHAPED BAR. LONGER BARS OF THE SAME SIZE MAY BE SUBSTITUTED FOR SHORTER BARS. PAYMENT BASED ON BAR LENGTHS AS DETAILED.

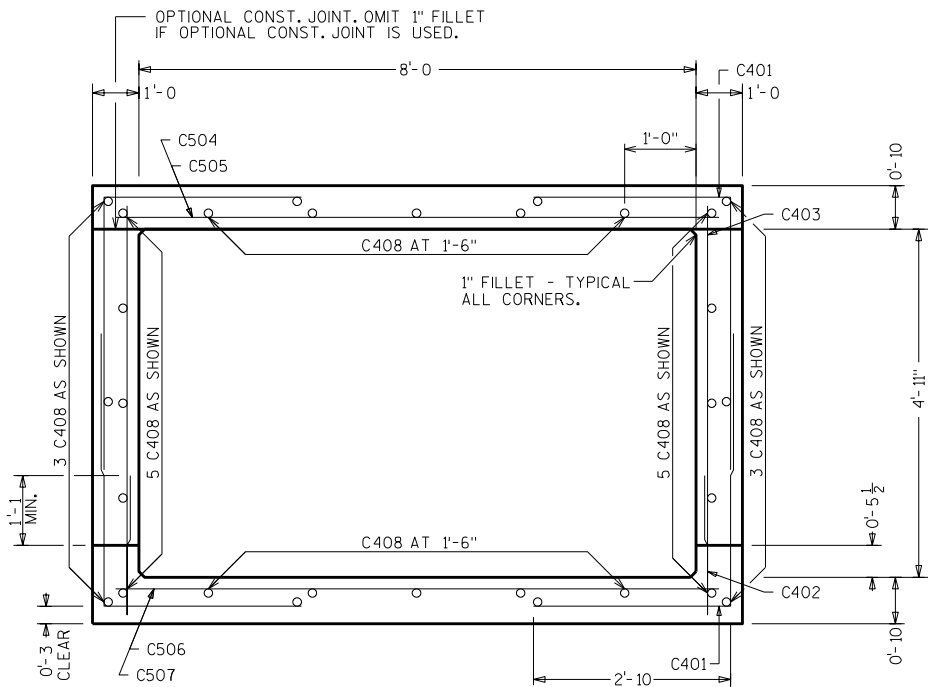
LENGTH SHOWN FOR BAR SERIES IN "BILL OF BARS" IS AVERAGE LENGTH.

MARK	LENGTH	NO.OF BARS/SERIES	NO.OF EACH SERIES
C505	1-7 TO 8-6	7	2
C507	1-7 TO 8-6	7	2

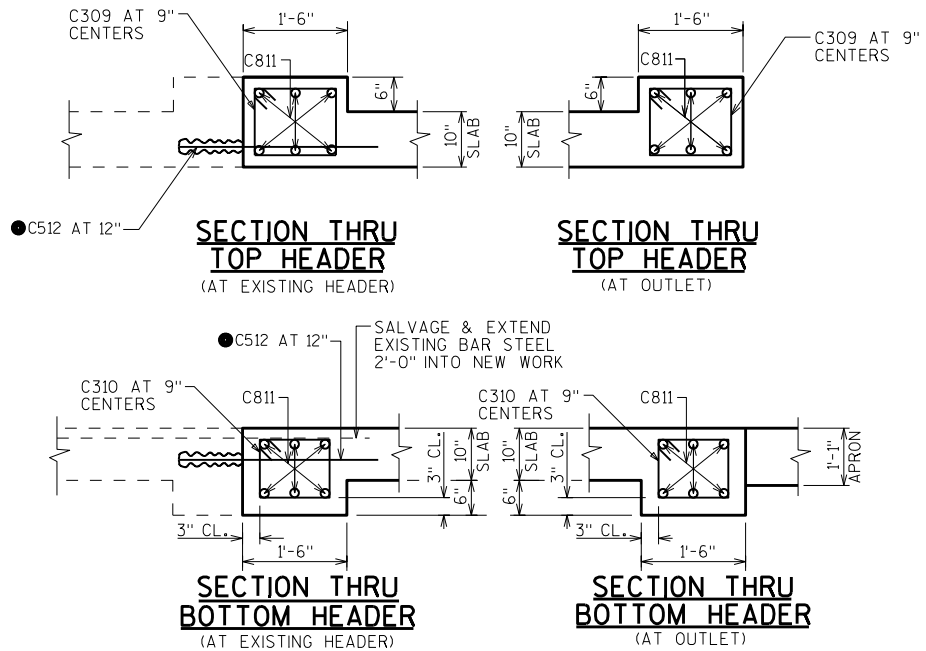
BUNDLE AND TAG EACH SERIES SEPARATELY



PLAN VIEW OF OUTLET EXTENSION PANEL
HEADERS NOT SHOWN FOR CLARITY

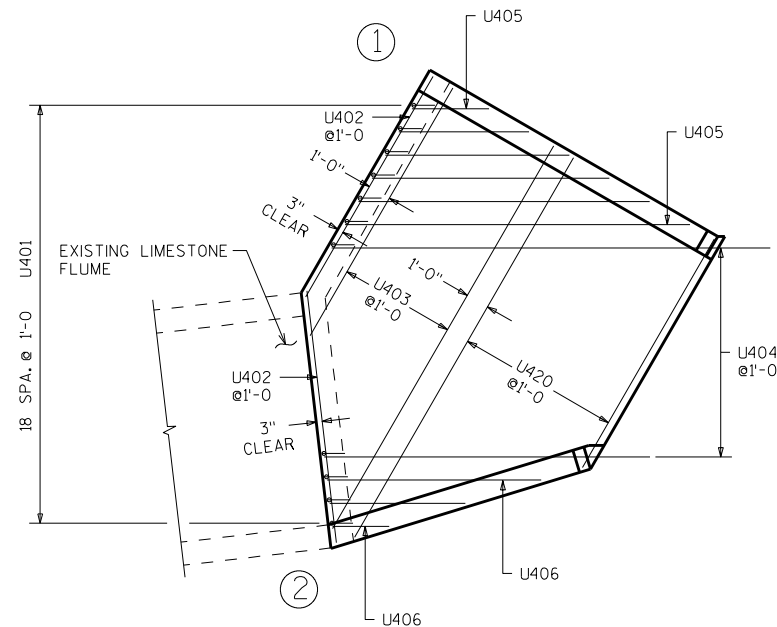
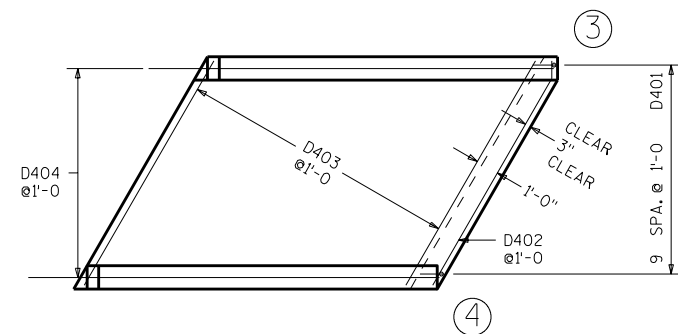


TYPICAL SECTION THRU OUTLET BOX
ALL LONGITUDINAL BARS NOT IDENTIFIED ARE C408 BARS AS SHOWN

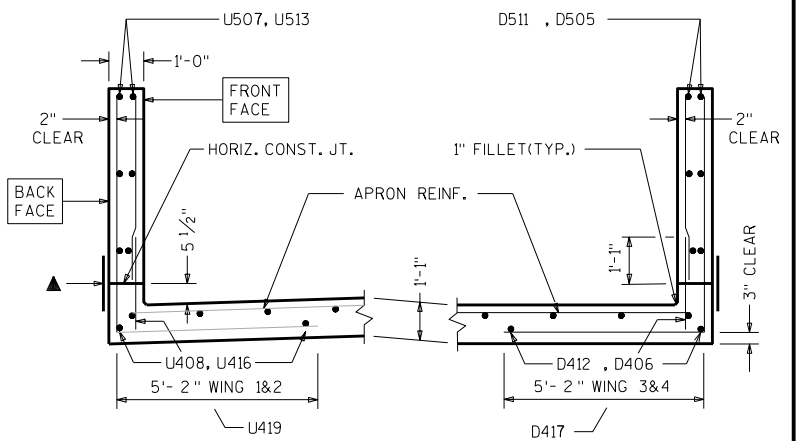


● MASONRY ANCHORS TYPE S $\frac{5}{8}$ -INCH
EMBED 1'-0" INTO SOUND CONCRETE
AND SPACE AT 1'-0" CENTERS.
(TYP. IN ALL WALLS, TOP SLAB,
AND BOTTOM SLAB).

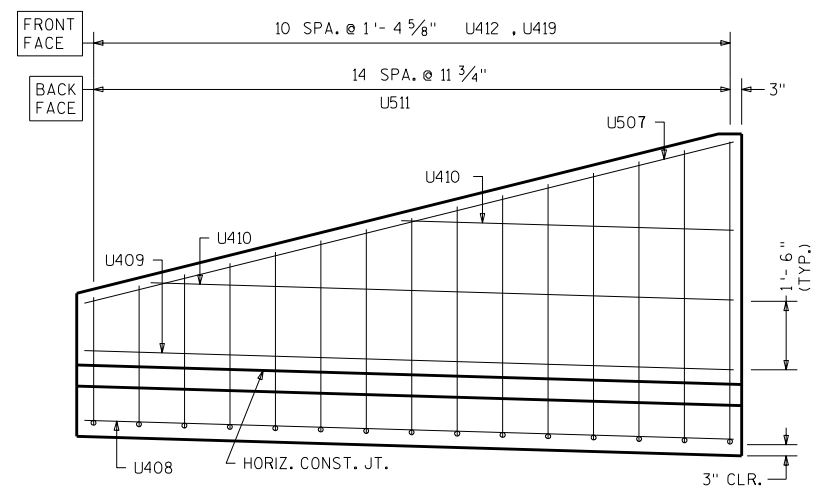
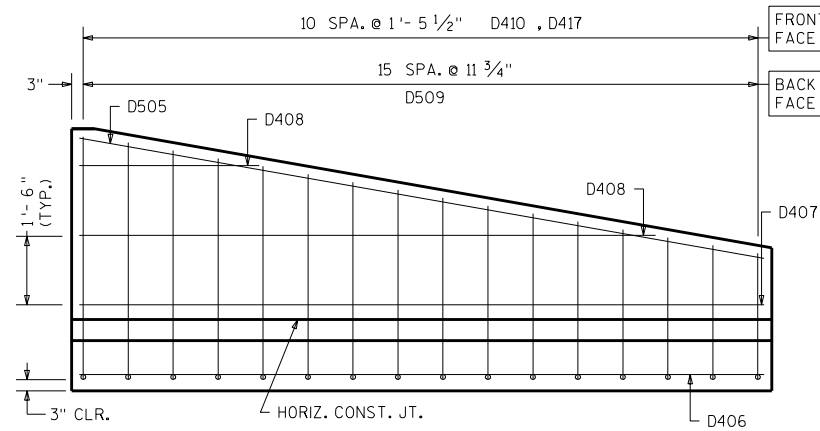
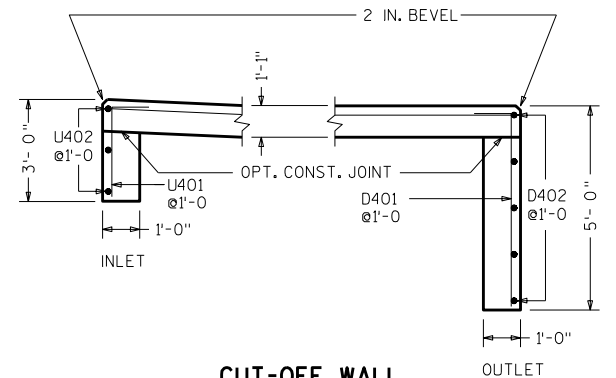
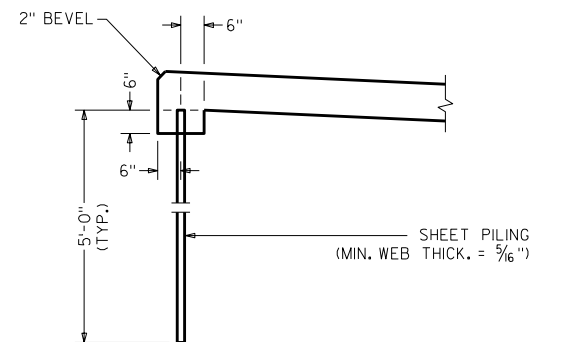
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1827			
DRAWN BY		NAR	PLANS CK'D. JJS
OUTLET BOX DETAILS		SHEET 3	

APRON REINF.

▲ 18" RUBBERIZED
MEMBRANE WATER-
PROOFING, PLACE
ALONG HORIZ. CONST.
JT. FOR ENTIRE WING
LENGTH (TYP.).

SECTION THRU WINGS

AT RIGHT ANGLES TO WING WALLS

WING 1WING 3CUT-OFF WALL
SECTION THRU THE WALLALTERNATE CUT-OFF WALLS

THE ABOVE ALT. MAY BE USED IN LIEU OF THE
CAST-IN-PLACE CONC. CUT-OFF WALLS. PAYMENT
WILL BE BASED ON THE CONC. CUT-OFF WALLS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1827			
DRAWN BY		NAR	PLANS CK'D. JJS
APRON DETAILS		SHEET 4	

BILL OF BARS

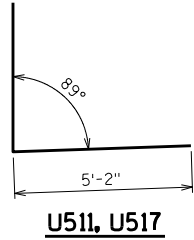
THE FIRST DIGIT OF THE BAR MARK SIGNIFIES THE BAR SIZE.
THE DIMENSION IN THE BENT COLUMN IS THE OUT TO OUT HORIZONTAL LEG OF AN L - SHAPED BAR.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
U401		19	3 - 6	1 - 0		INLET APRON AND CUTOFF WALL
U402		6	10 - 2			INLET APRON AND CUTOFF WALL
U403		6	15 - 8		*	" APRON
U404		10	18 - 11			" APRON
U405		6	9 - 1		*	" APRON
U406		3	5 - 10		*	" APRON
U507		2	14 - 5			WING 1 -HORIZONTAL - BOTH FACES
U408		2	14 - 0			WING "-HORIZONTAL -APRON BOT. SLAB
U409		2	14 - 0			WING "-HORIZONTAL - BOTH FACES
U410		4	9 - 10		*	WING "-HORIZONTAL - BOTH FACES
U511	X	15	9 - 8	5 - 2	*	WING "-VERTICAL - BACK FACE
U412		11	3 - 4		*	WING "-VERTICAL - FRONT FACE
U513		2	11 - 9			WING 2 -HORIZONTAL - BOTH FACES
U414		2	11 - 5			WING "-HORIZONTAL -APRON BOT. SLAB
U415		4	11 - 5			WING "-HORIZONTAL - BOTH FACES
U416		2	6 - 8			WING "-HORIZONTAL - BOTH FACES
U517	X	12	10 - 0	5 - 2	*	WING "-VERTICAL - BACK FACE
U418		9	3 - 7		*	WING "-VERTICAL - FRONT FACE
U419	X	20	2 - 5			WINGS 1 AND 2 - DOWELS - FRONT FACE
U420		8	15 - 1		*	INLET APRON
D401		10	5 - 6	1 - 0		OUTLET APRON AND CUTOFF WALL
D402		5	11 - 1	0 - 9		OUTLET APRON AND CUTOFF WALL
D403		13	11 - 2			" APRON
D404		10	17 - 9			" APRON
D505		2	15 - 0			WING 3 -HORIZONTAL - BOTH FACES
D406		2	14 - 9			WING "-HORIZONTAL -APRON BOT. SLAB
D407		2	14 - 9			WING "-HORIZONTAL - BOTH FACES
D408		4	8 - 11		*	WING "-HORIZONTAL - BOTH FACES
D509	X	16	9 - 2	5 - 2	*	WING "-VERTICAL - BACK FACE
D410		11	2 - 10		*	WING "-VERTICAL - FRONT FACE
D511		2	15 - 0			WING 4 -HORIZONTAL - BOTH FACES
D412		2	14 - 9			WING "-HORIZONTAL -APRON BOT. SLAB
D413		2	14 - 9			WING "-HORIZONTAL - BOTH FACES
D414		4	8 - 11		*	WING "-HORIZONTAL - BOTH FACES
D515	X	16	9 - 2	5 - 2	*	WING "-VERTICAL - BACK FACE
D416		11	2 - 10		*	WING "-VERTICAL - FRONT FACE
D417	X	22	2 - 5			WINGS 3 AND 4 - DOWELS - FRONT FACE

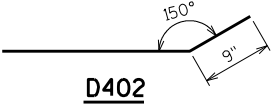
* LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS.SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE --- BUNDLE AND TAG EACH SERIES SEPARATELY

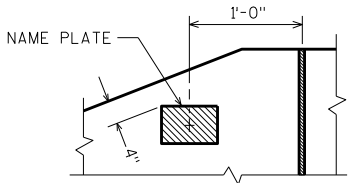
BAR MARK	NO. REQ'D.	LENGTHS FOR EACH SERIES
U403	1 SERIES OF 6	12 - 3 TO 19 - 0
U405	1 SERIES OF 6	3 - 3 TO 14 - 10
U406	1 SERIES OF 3	2 - 5 TO 9 - 2
U410	2 SERIES OF 2	7 - 2 TO 12 - 6
U511	1 SERIES OF 15	7 - 8 TO 11 - 7
U412	1 SERIES OF 11	1 - 5 TO 5 - 2
U517	1 SERIES OF 12	8 - 4 TO 11 - 7
U418	1 SERIES OF 9	1 - 11 TO 5 - 2
U420	1 SERIES OF 8	11 - 4 TO 18 - 10
D408	2 SERIES OF 2	5 - 2 TO 12 - 8
D509	1 SERIES OF 16	7 - 9 TO 10 - 7
D410	1 SERIES OF 11	1 - 5 TO 4 - 3
D414	2 SERIES OF 2	5 - 2 TO 12 - 8
D515	1 SERIES OF 16	7 - 9 TO 10 - 7
D416	1 SERIES OF 11	1 - 5 TO 4 - 3



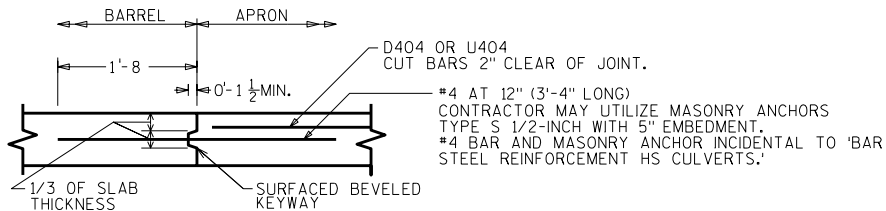
U511, U517



D402

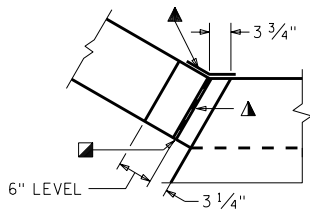


NAME PLATE LOCATION
WING 4

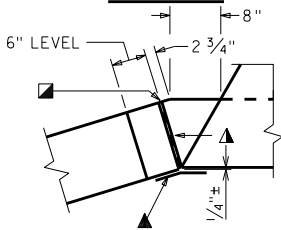


OPTIONAL CONSTRUCTION JOINT

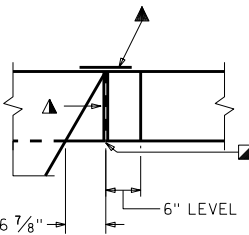
2" DEEP SAW CUT WITHIN 12 HOURS AFTER POURING MAY BE USED IN LIEU OF CONST. JT. IN BOTTOM SLAB.



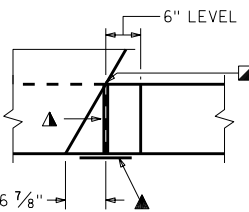
CORNER 1



CORNER 2



CORNER 3



CORNER 4

CORNER DETAILS

▲ 3/4" FILLER TYPICAL. EXTEND FILLER FROM HORIZ. CONST. JT. TO TOP OF WING.

■ 1" BEVEL TYPICAL

▲ 18" RUBBERIZED MEMBRANE WATER-PROOFING. EXTEND FROM HORIZ. CONST. JT. TO TOP OF WALL.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-62-1827			
DRAWN BY		NAR	PLANS CK'D. JJS
DETAILS		SHEET	5

C-62-1514 CONSTRUCTION

STATION	Real Station	Distance	AREA (SF)						Incremental Vol (CY) (Unadjusted)						Cumulative Vol (CY)								Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut 1.00	Expanded Fill 1.25	Expanded Marsh		Expanded EBS		Reduced Marsh	Reduced EBS	
																	Backfill	Expanded Rock	Backfill	in Fill 0.60	In Fill 0.80		
																						Note 4	
14+96.08	1496.08	0.00	2.35	0.00	0.00	0.00	0.00	0.00	0	0	0	0	0	0	0	0	0	0	0	0.00	0.00	0.00	
15+00	1500.00	3.92	3.10	0.00	0.00	0.00	0.00	0.00	0	0	0	0	0	0	0	0	0	0	0	0.00	0.00	0.40	
15+25	1525.00	25.00	0.79	0.00	9.68	0.00	0.00	0.00	2	0	4	0	0	0	2	6	0	0	0	0.00	0.00	-3.40	
15+50	1550.00	25.00	0.87	0.00	11.16	0.00	0.00	0.00	1	0	10	0	0	0	3	18	0	0	0	0.00	0.00	-14.69	
15+75	1575.00	25.00	1.74	0.00	53.45	0.00	0.00	0.00	1	0	30	0	0	0	4	55	0	0	0	0.00	0.00	-50.87	
16+25	1625.00	50.00	1.71	0.00	32.07	0.00	0.00	0.00	3	0	79	0	0	0	7	154	0	0	0	0.00	0.00	-146.66	
16+43.87	1643.87	18.87	2.04	0.00	7.53	0.00	0.00	0.00	1	0	14	0	0	0	9	171	0	0	0	0.00	0.00	-162.65	

C-62-1509 CONSTRUCTION

STATION	Real Station	Distance	AREA (SF)						Incremental Vol (CY) (Unadjusted)						Cumulative Vol (CY)								Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut 1.00	Expanded Fill 1.25	Expanded Marsh		Expanded EBS		Reduced Marsh	Reduced EBS	
																	Backfill	Expanded Rock	Backfill	Expanded Rock	in Fill 0.60	In Fill 0.80	
			Note 1	Note 2	Note 3			Note 1		Note 4		Note 5	Note 6	Note 7	Note 8								
29+75	2975.00	0.00	0.65	0.00	2.11	0.00	0.00	0.00	0	0	0	0	0	0	0	0	0	0	0.00	0.00	0.00		
30+00	3000.00	25.00	7.75	0.00	5.66	0.00	0.00	0.00	4	0	4	0	0	0	4	4	0	0	0.00	0.00	-0.61		
30+25	3025.00	25.00	33.44	0.00	42.94	0.00	0.00	0.00	19	0	23	0	0	0	23	33	0	0	0.00	0.00	-9.66		
30+50	3050.00	25.00	67.40	0.00	66.69	0.00	0.00	0.00	47	0	51	0	0	0	70	96	0	0	0.00	0.00	-26.42		
30+75.5	3075.50	25.50	55.84	0.00	15.85	0.00	0.00	0.00	58	0	39	0	0	0	128	145	0	0	0.00	0.00	-16.94		
31+00	3100.00	24.50	25.50	0.00	14.90	0.00	0.00	0.00	37	0	14	0	0	0	165	162	0	0	0.00	0.00	2.52		
31+19.39	3119.39	19.39	1.60	0.00	30.07	0.00	0.00	0.00	10	0	16	0	0	0	174	182	0	0	0.00	0.00	-7.93		

C-62-1827 CONSTRUCTION

STATION	Real Station	Distance	AREA (SF)						Incremental Vol (CY) (Unadjusted)						Cumulative Vol (CY)							Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut 1.00 Note 1	Expanded Fill 1.25	Expanded Marsh Backfill 1.50 Note 4	Expanded Rock 1.10	Expanded EBS Backfill 1.30 Note 5	Reduced Marsh in Fill 0.60 Note 6	Reduced EBS in Fill 0.80 Note 7	
209+00	20900.00	0.00	0.66	0.00	8.98	0.00	0.00	0.00	0	0	0	0	0	0	0	0	0	0	0.00	0.00	0.00	
209+25	20925.00	25.00	0.65	0.00	34.90	0.00	0.00	0.00	1	0	20	0	0	0	1	25	0	0	0	0.00	0.00	-24.79
209+50	20950.00	25.00	2.59	0.00	105.90	0.00	0.00	0.00	2	0	65	0	0	0	2	107	0	0	0	0.00	0.00	-104.77
209+75	20975.00	25.00	1.66	0.00	89.32	0.00	0.00	0.00	2	0	90	0	0	0	4	220	0	0	0	0.00	0.00	-215.77
210+00	21000.00	25.00	1.60	0.00	63.83	0.00	0.00	0.00	2	0	71	0	0	0	6	308	0	0	0	0.00	0.00	-302.89

C-62-1822 CONSTRUCTION

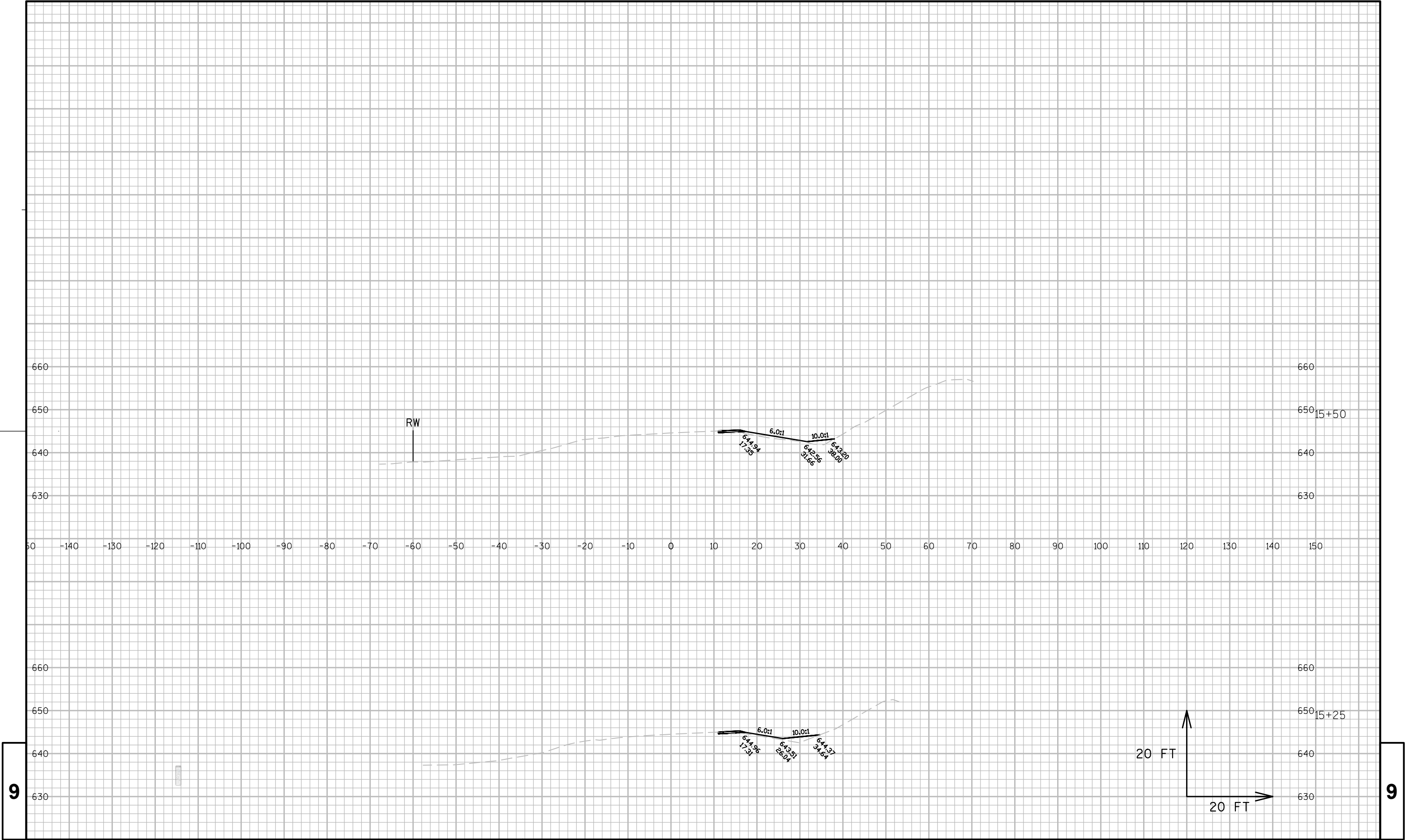
STATION	Real Station	Distance	AREA (SF)						Incremental Vol (CY) (Unadjusted)						Cumulative Vol (CY)								Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut 1.00 Note 1	Expanded Fill 1.25	Expanded Marsh		Expanded EBS		Reduced Marsh	Reduced EBS	
																	Backfill 1.50 Note 4	Expanded Rock 1.10	Backfill 1.30 Note 5	in Fill 0.60 Note 6	In Fill 0.80 Note 7		
																						Note 3	
227+00 LT	22700.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0	0	0	0	0	0	0	0	0	0	0.00	0.00	0.00	0.00	
227+50 LT	22750.00	50.00	0.00	0.00	0.00	0.00	0.00	0.00	0	0	0	0	0	0	0	0	0	0	0.00	0.00	0.00	0.00	
228+00 LT	22800.00	50.00	1.60	0.00	19.43	0.00	0.00	0.00	1	0	18	0	0	0	1	22	0	0	0.00	0.00	0.00	-21.01	
228+50 LT	22850.00	50.00	4.15	0.00	17.97	0.00	0.00	0.00	5	0	35	0	0	0	7	66	0	0	0.00	0.00	0.00	-58.98	
229+00 LT	22900.00	50.00	4.05	0.00	65.46	0.00	0.00	0.00	8	0	77	0	0	0	14	162	0	0	0.00	0.00	0.00	-147.95	
229+50 LT	22950.00	50.00	0.93	0.00	76.24	0.00	0.00	0.00	5	0	131	0	0	0	19	326	0	0	0.00	0.00	0.00	-307.35	
230+00 LT	23000.00	50.00	1.00	0.00	15.19	0.00	0.00	0.00	2	0	85	0	0	0	21	432	0	0	0.00	0.00	0.00	-411.39	
230+50 LT	23050.00	50.00	0.90	0.00	5.43	0.00	0.00	0.00	2	0	19	0	0	0	23	456	0	0	0.00	0.00	0.00	-433.49	
231+00 LT	23100.00	50.00	0.00	0.00	0.00	0.00	0.00	0.00	1	0	5	0	0	0	23	462	0	0	0.00	0.00	0.00	-438.94	

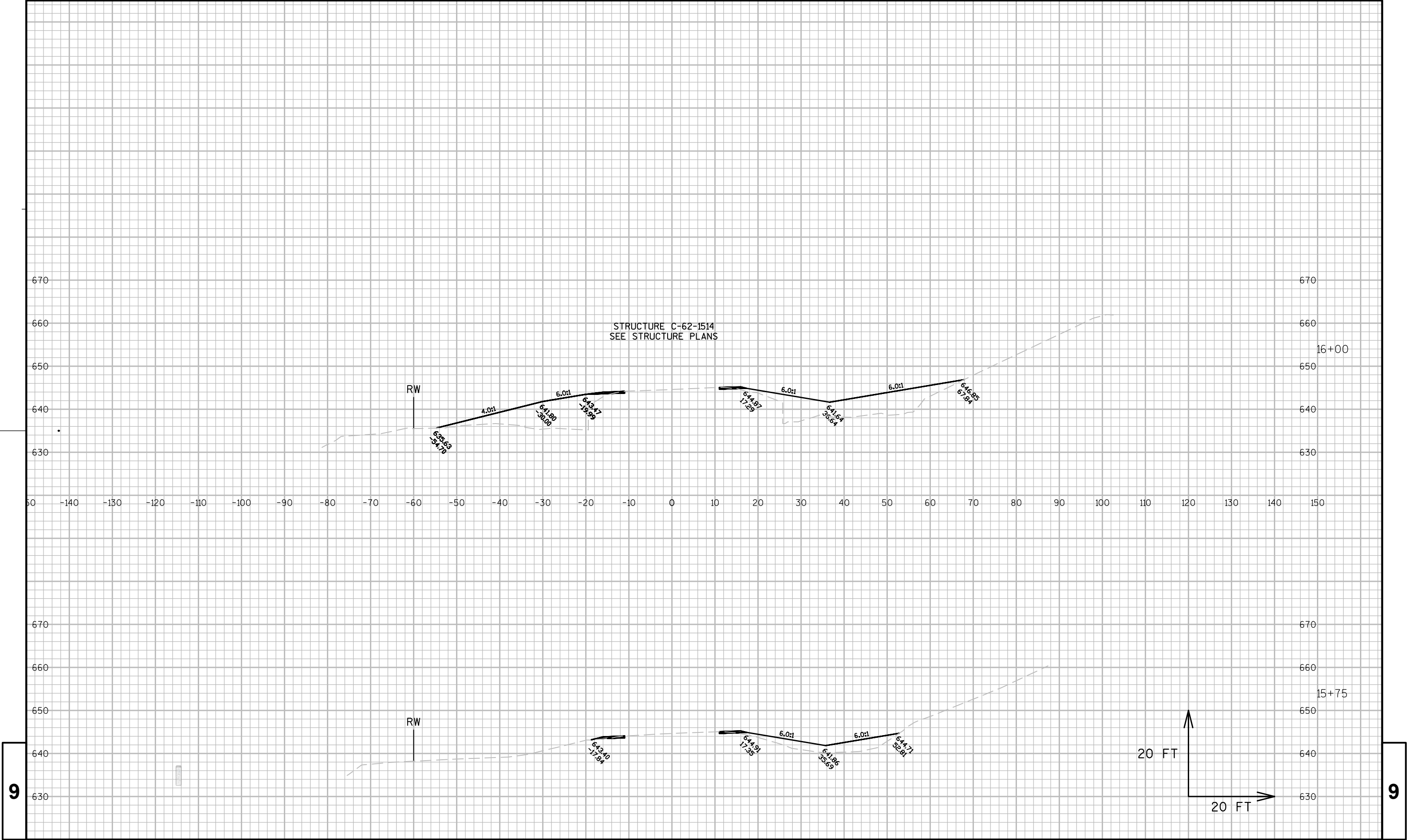
C-62-1824 CONSTRUCTION

STATION	Real Station	Distance	AREA (SF)						Incremental Vol (CY) (Unadjusted)						Cumulative Vol (CY)								Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut 1.00 Note 1	Expanded Fill 1.25	Expanded Marsh		Expanded EBS		Reduced Marsh	Reduced EBS	
																	Backfill	Expanded Rock	Backfill	In Fill 0.60 Note 6	In Fill 0.80 Note 7		
																						Note 4	
237+50	23750.00	0.00	1.23	0.00	24.63	0.00	0.00	0.00	0	0	0	0	0	0	0	0	0	0	0	0.00	0.00	0.00	
237+75	23775.00	25.00	2.63	0.00	3.43	0.00	0.00	0.00	2	0	13	0	0	0	2	16	0	0	0	0.00	0.00	-14.46	
238+00	23800.00	25.00	2.18	0.00	42.75	0.00	0.00	0.00	2	0	21	0	0	0	4	43	0	0	0	0.00	0.00	-38.96	
238+25	23825.00	25.00	8.23	0.00	0.67	0.00	0.00	0.00	5	0	20	0	0	0	9	68	0	0	0	0.00	0.00	-59.27	
238+50	23850.00	25.00	5.12	0.00	8.21	0.00	0.00	0.00	6	0	4	0	0	0	15	73	0	0	0	0.00	0.00	-58.23	
238+75	23875.00	25.00	2.93	0.00	3.77	0.00	0.00	0.00	4	0	6	0	0	0	19	80	0	0	0	0.00	0.00	-61.43	
238+91.28	23891.28	16.28	2.46	0.00	0.00	0.00	0.00	0.00	2	0	1	0	0	0	20	82	0	0	0	0.00	0.00	-61.23	

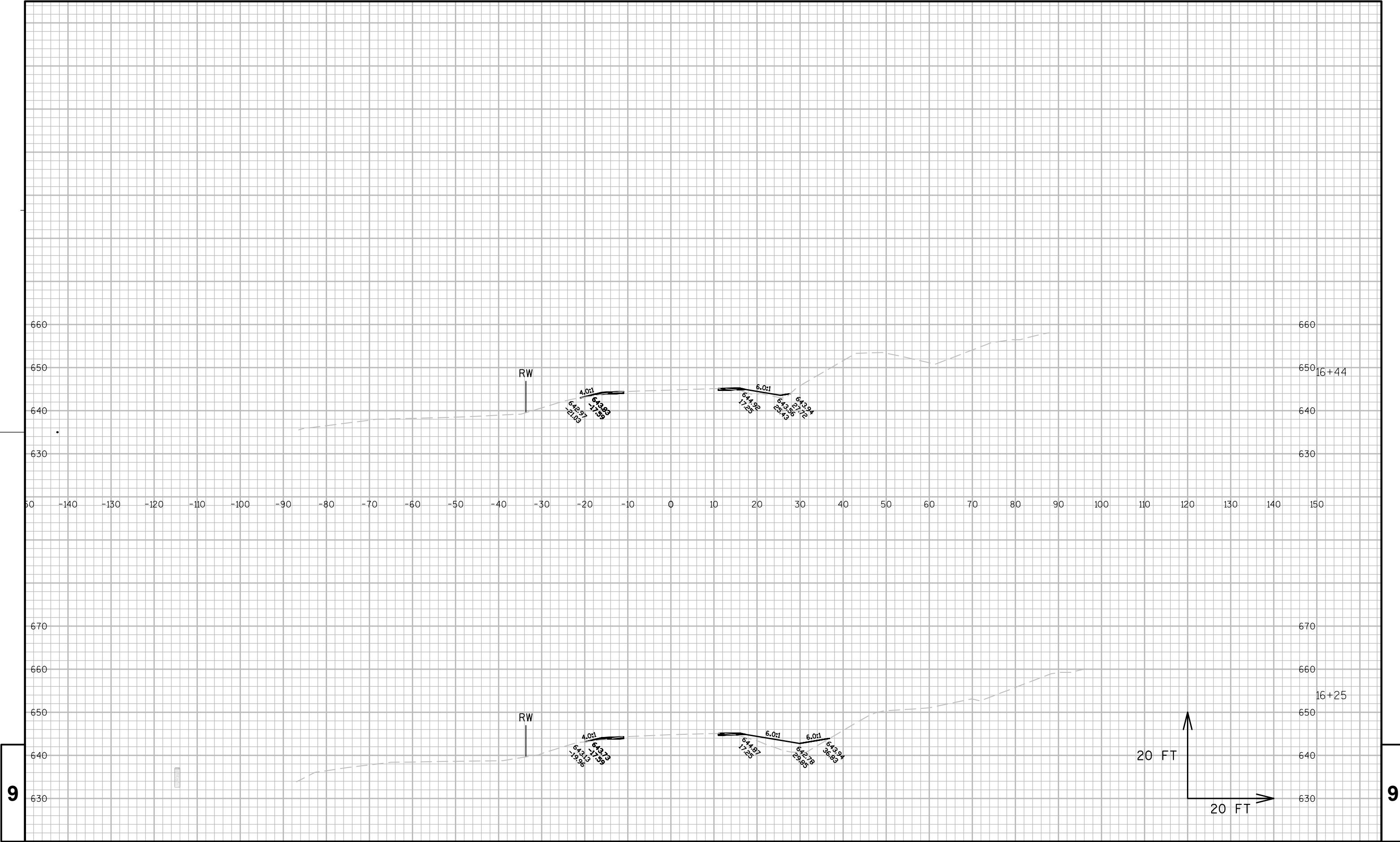
GRADING FOR MGS AT C-62-1822

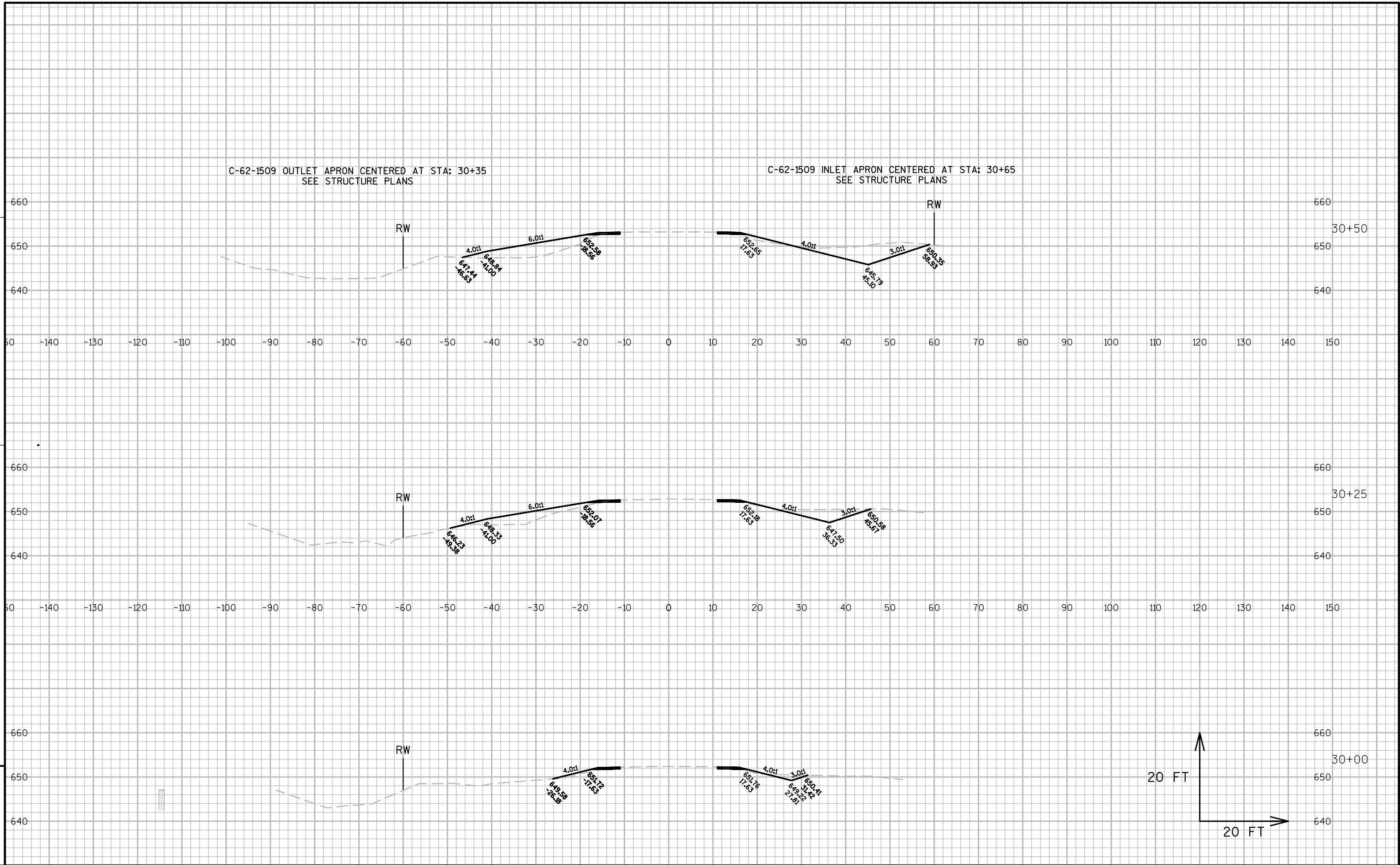
STATION	Real Station	Distance	AREA (SF)						Incremental Vol (CY) (Unadjusted)						Cumulative Vol (CY)								Mass Ordinate
			Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	Rock Exc	EBS	Cut 1.00 Note 1	Expanded Marsh		Expanded EBS		Reduced Marsh	Reduced EBS		
																Expanded Fill 1.25	Backfill 1.50 Note 4	Expanded Rock 1.10	Backfill 1.30 Note 5	In Fill 0.60 Note 6	In Fill 0.80 Note 7		
227+00 RT	22700.00	0.00	1.42	0.00	1.36	0.00	0.00	0.00	0	0	0	0	0	0	0	0	0	0	0	0.00	0.00	0.00	
227+50 RT	22750.00	50.00	1.42	0.00	30.06	0.00	0.00	0.00	3	0	29	0	0	0	3	36	0	0	0	0.00	0.00	-33.73	
228+00 RT	22800.00	50.00	4.84	0.00	31.49	0.00	0.00	0.00	6	0	57	0	0	0	8	108	0	0	0	0.00	0.00	-99.17	
228+50 RT	22850.00	50.00	1.34	0.00	1.97	0.00	0.00	0.00	6	0	31	0	0	0	14	146	0	0	0	0.00	0.00	-132.18	
229+00 RT	22900.00	50.00	1.41	0.00	1.24	0.00	0.00	0.00	3	0	3	0	0	0	17	150	0	0	0	0.00	0.00	-133.34	
229+50 RT	22950.00	50.00	3.53	0.00	0.00	0.00	0.00	0.00	5	0	1	0	0	0	21	151	0	0	0	0.00	0.00	-130.20	
230+00 RT	23000.00	50.00	1.87	0.00	6.80	0.00	0.00	0.00	5	0	6	0	0	0	26	159	0	0	0	0.00	0.00	-133.08	
230+50 RT	23050.00	50.00	1.44	0.00	23.20	0.00	0.00	0.00	3	0	28	0	0	0	29	194	0	0	0	0.00	0.00	-164.73	
231+00 RT	23100.00	50.00	1.60	0.00	11.00	0.00	0.00	0.00	3	0	32	0	0	0	32	234	0	0	0	0.00	0.00	-201.51	
231+50 RT	23150.00	50.00	2.37	0.00	2.62	0.00	0.00	0.00	4	0	13	0	0	0	36	249	0	0	0	0.00	0.00	-213.60	
232+00 RT	23200.00	50.00	5.44	0.00	4.71	0.00	0.00	0.00	7	0	7	0	0	0	43	258	0	0	0	0.00	0.00	-214.85	
232+50 RT	23250.00	50.00	1.82	0.00	7.33	0.00	0.00	0.00	7	0	11	0	0	0	50	272	0	0	0	0.00	0.00	-222.07	
232+87.5 RT	23287.50	37.50	3.06	0.00	0.31	0.00	0.00	0.00	3	0	5	0	0	0	53	278	0	0	0	0.00	0.00	-225.32	

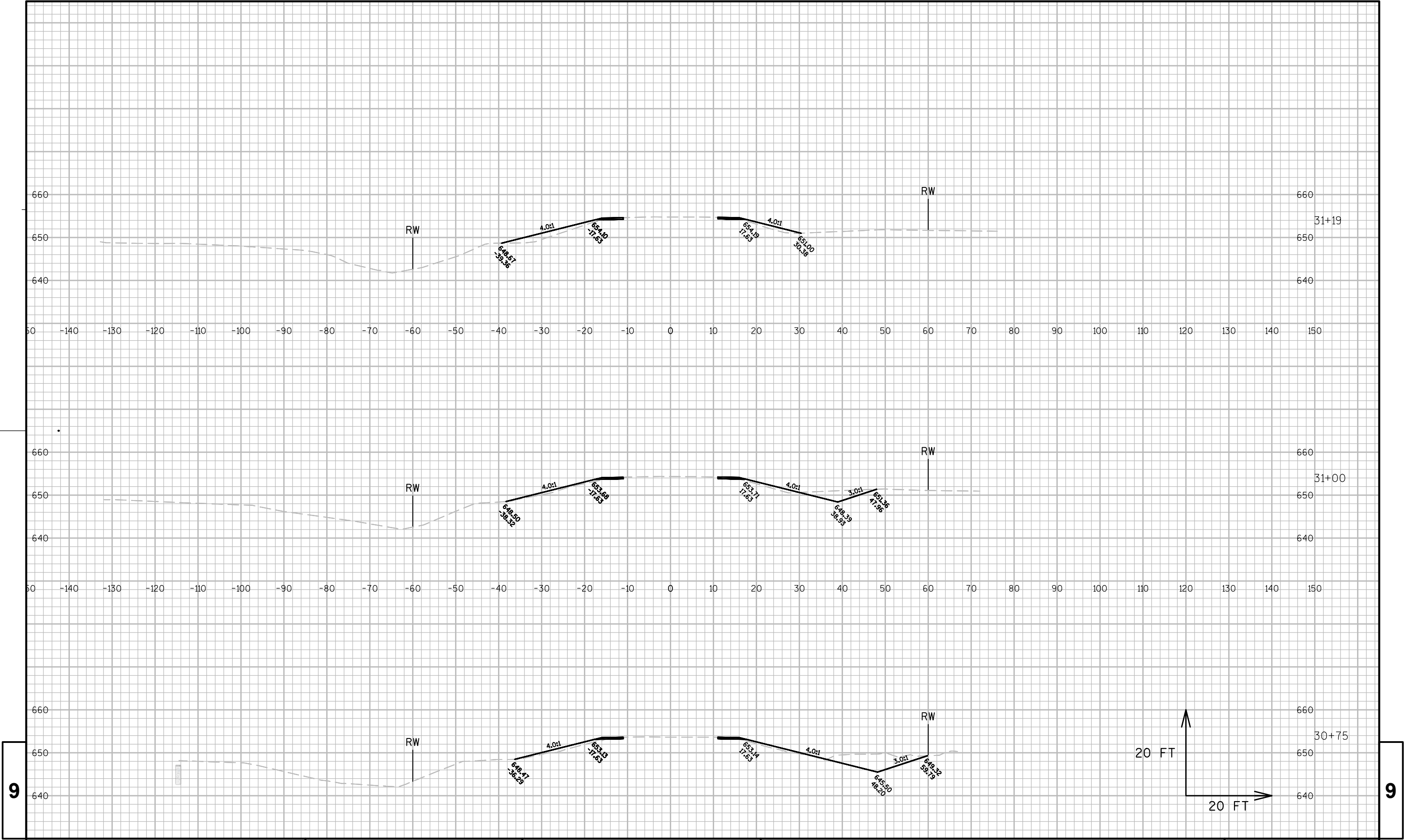


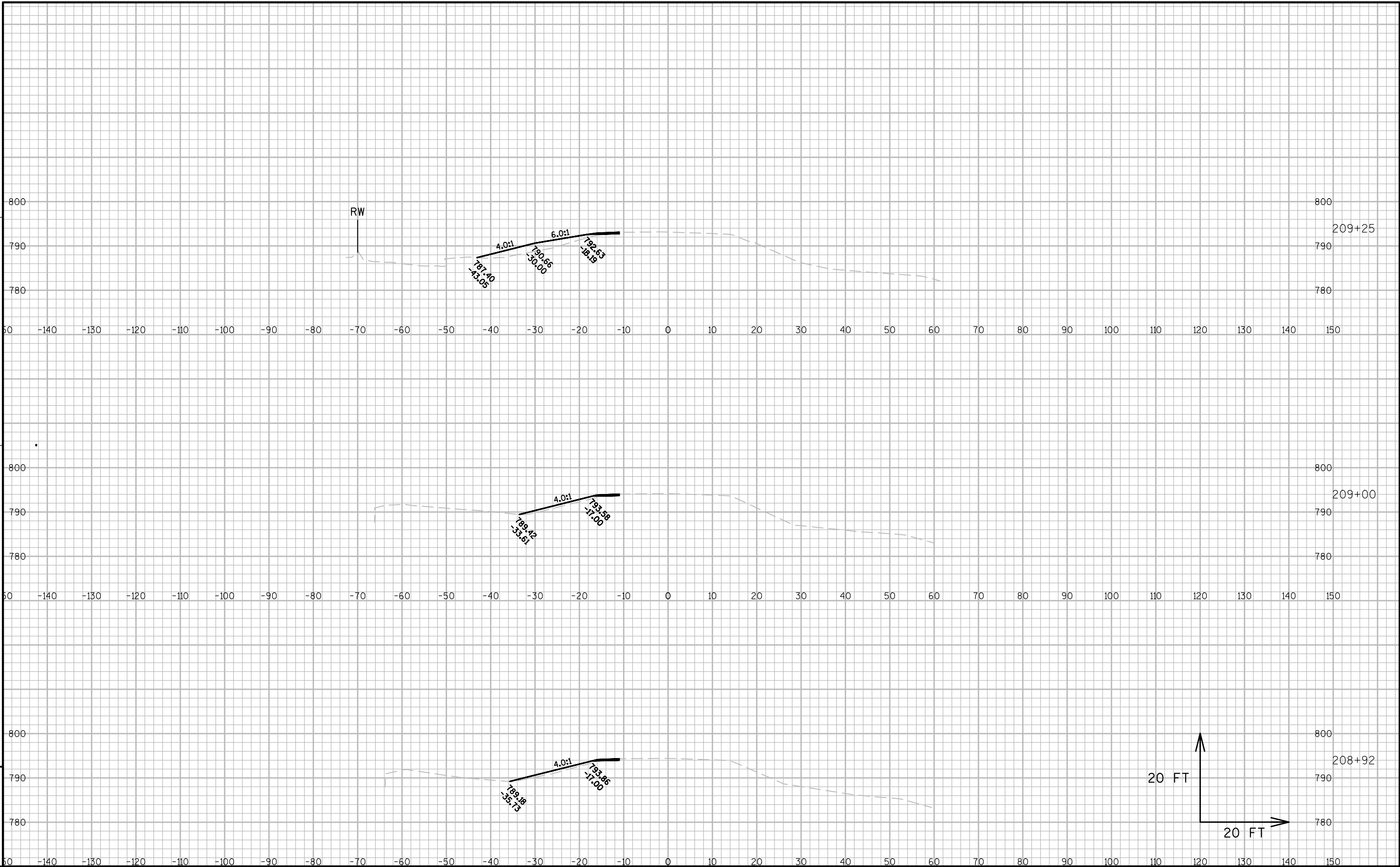


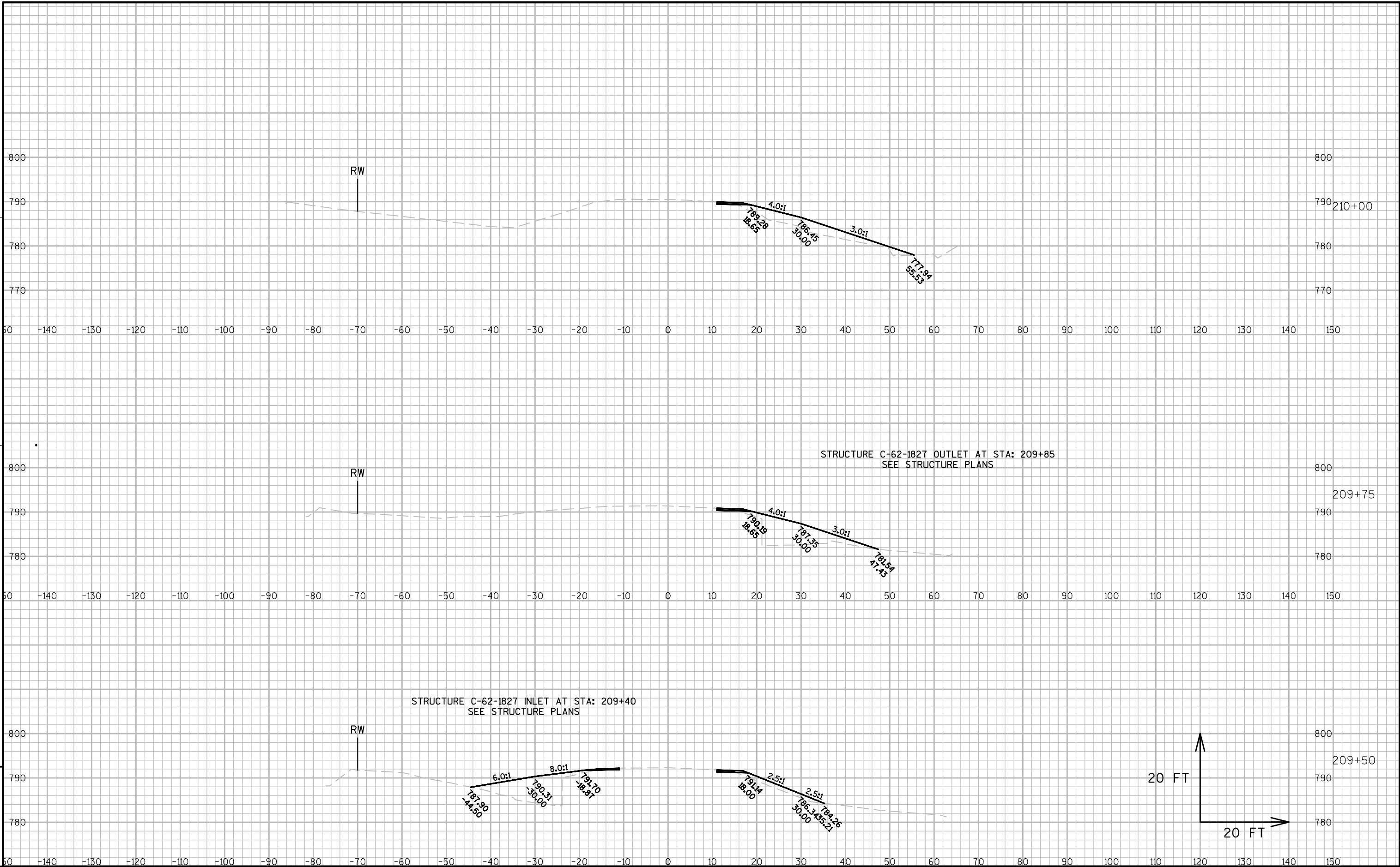
9	PROJECT NO:5730-01-61	HWY: STH 56	COUNTY: VERNON	CROSS SECTIONS: C-62-1514	SHEET	E
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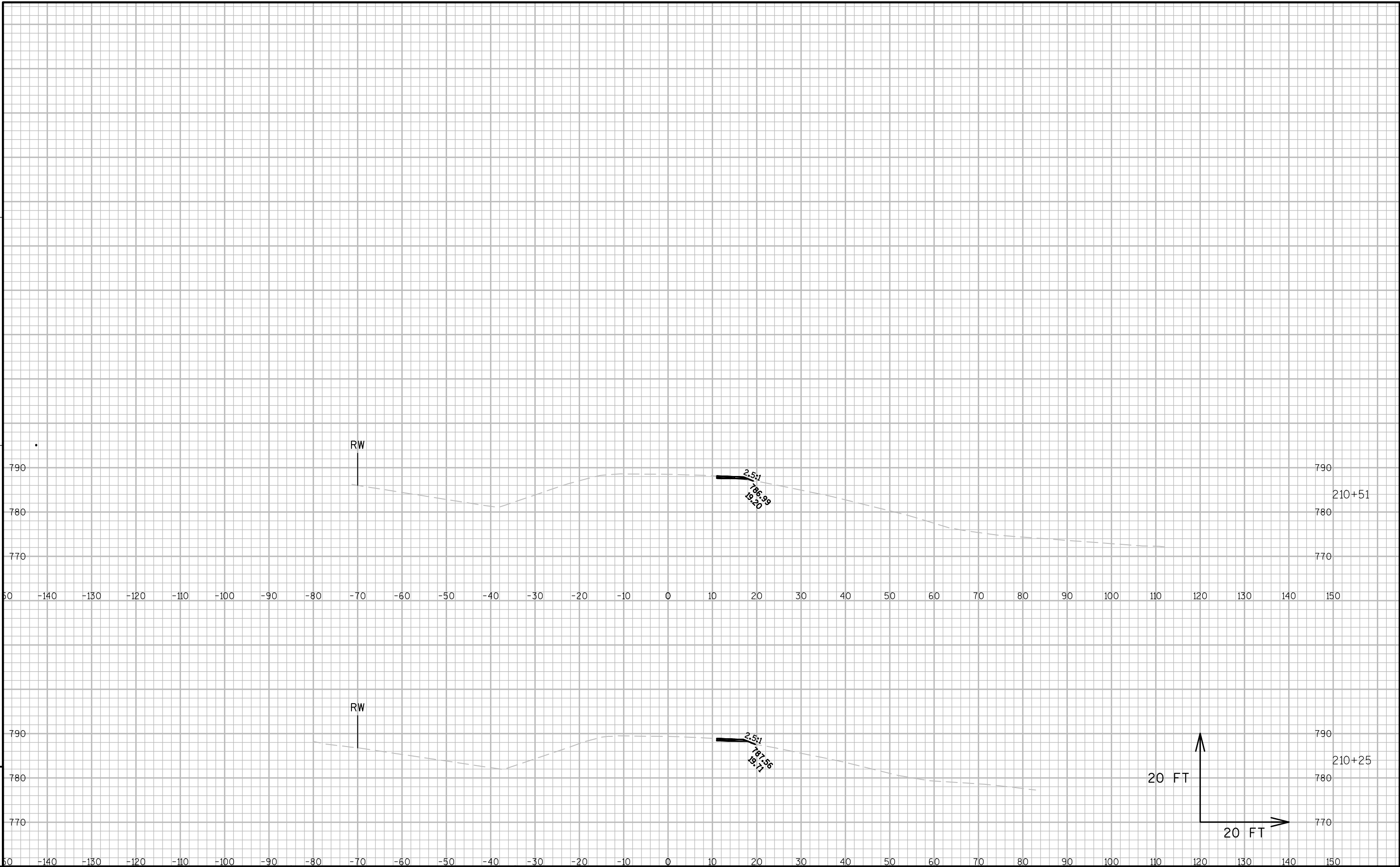


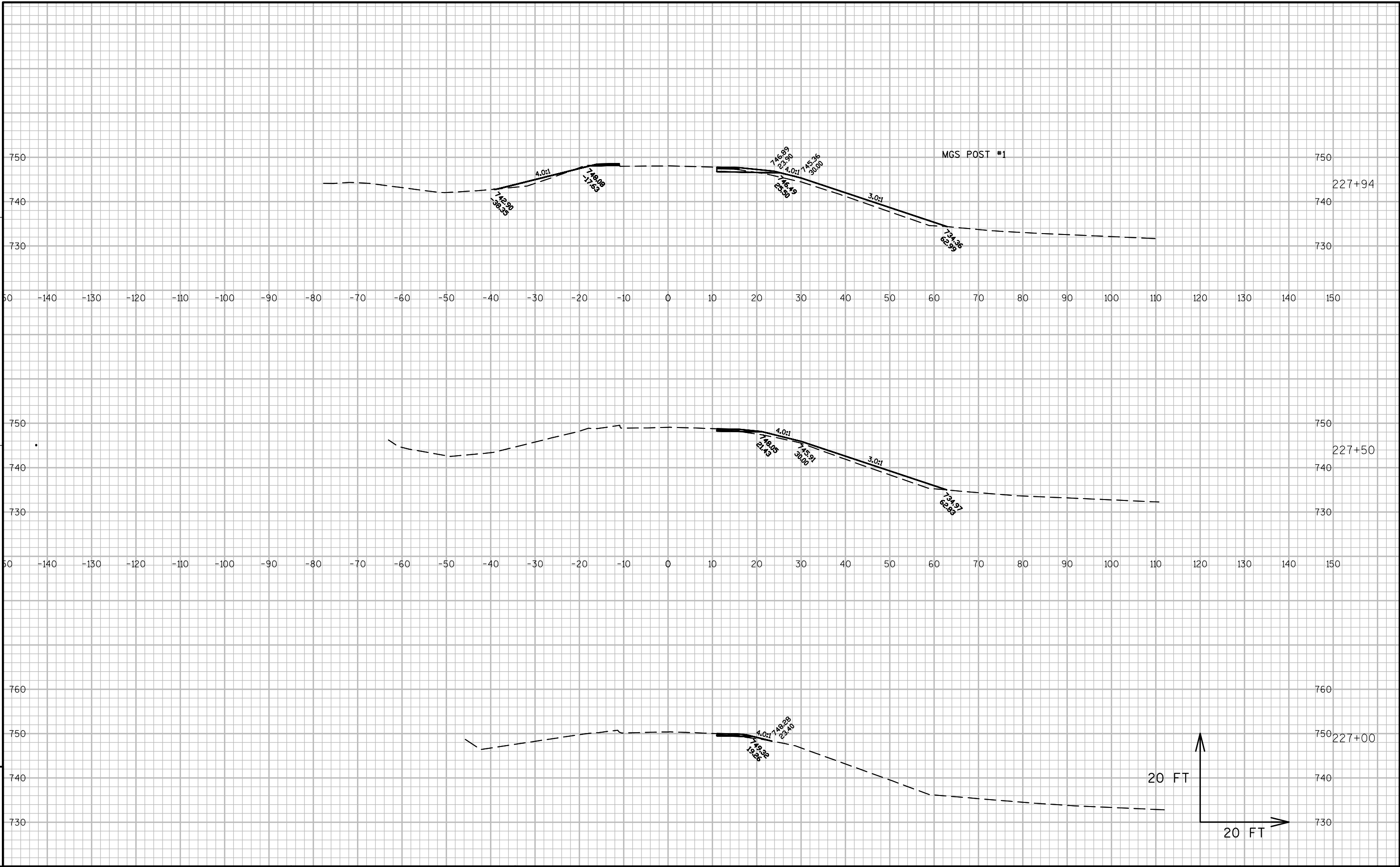


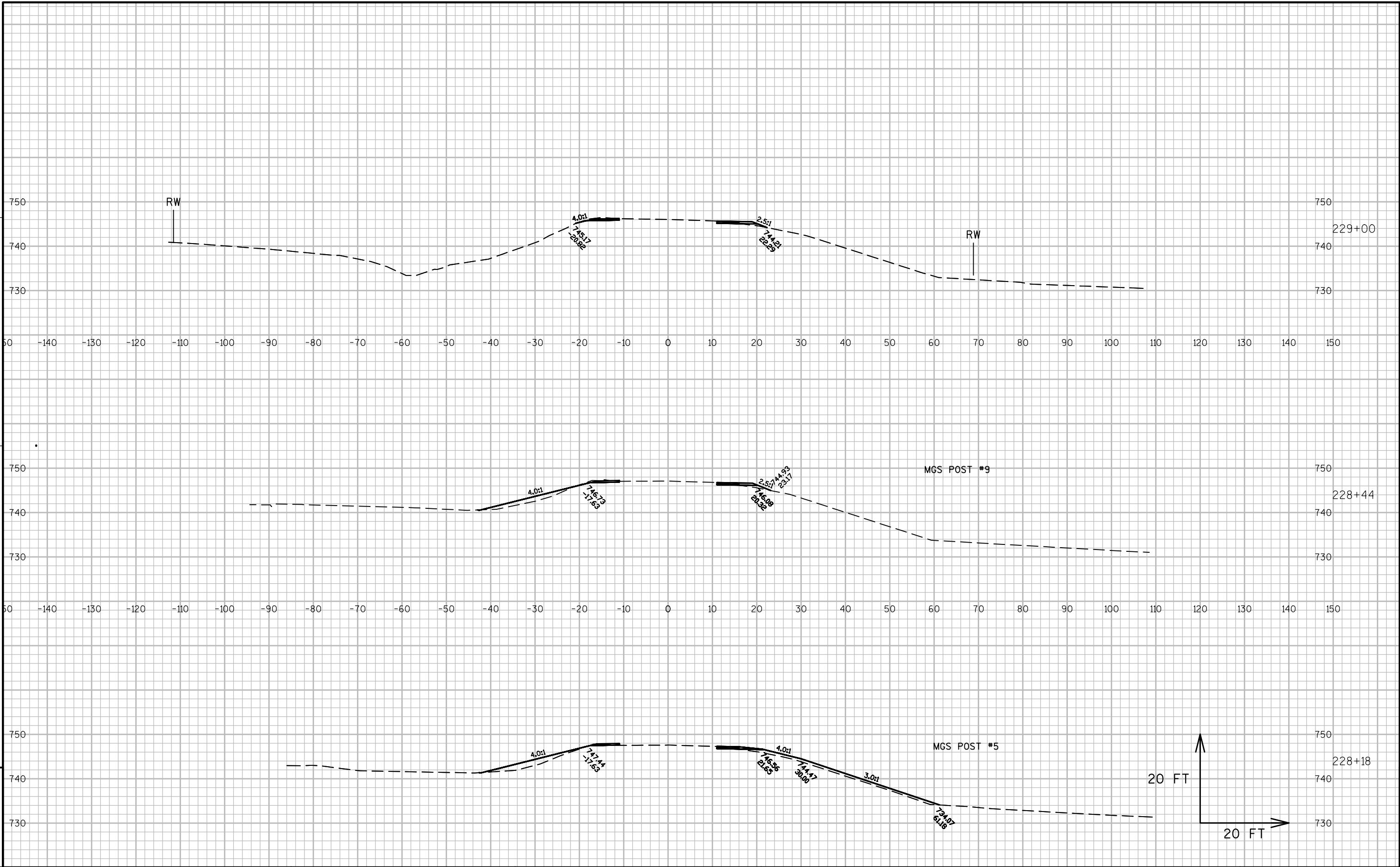


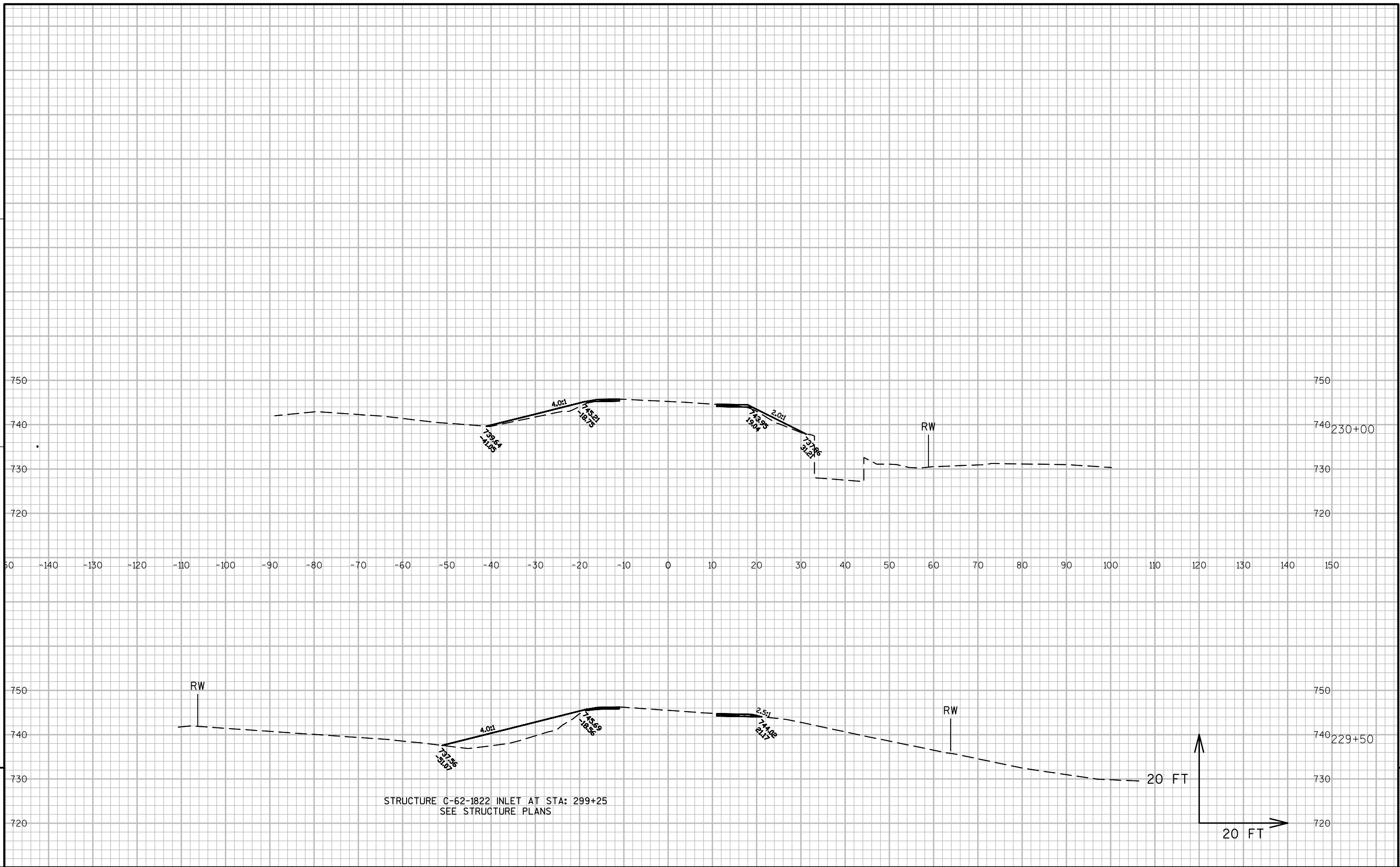


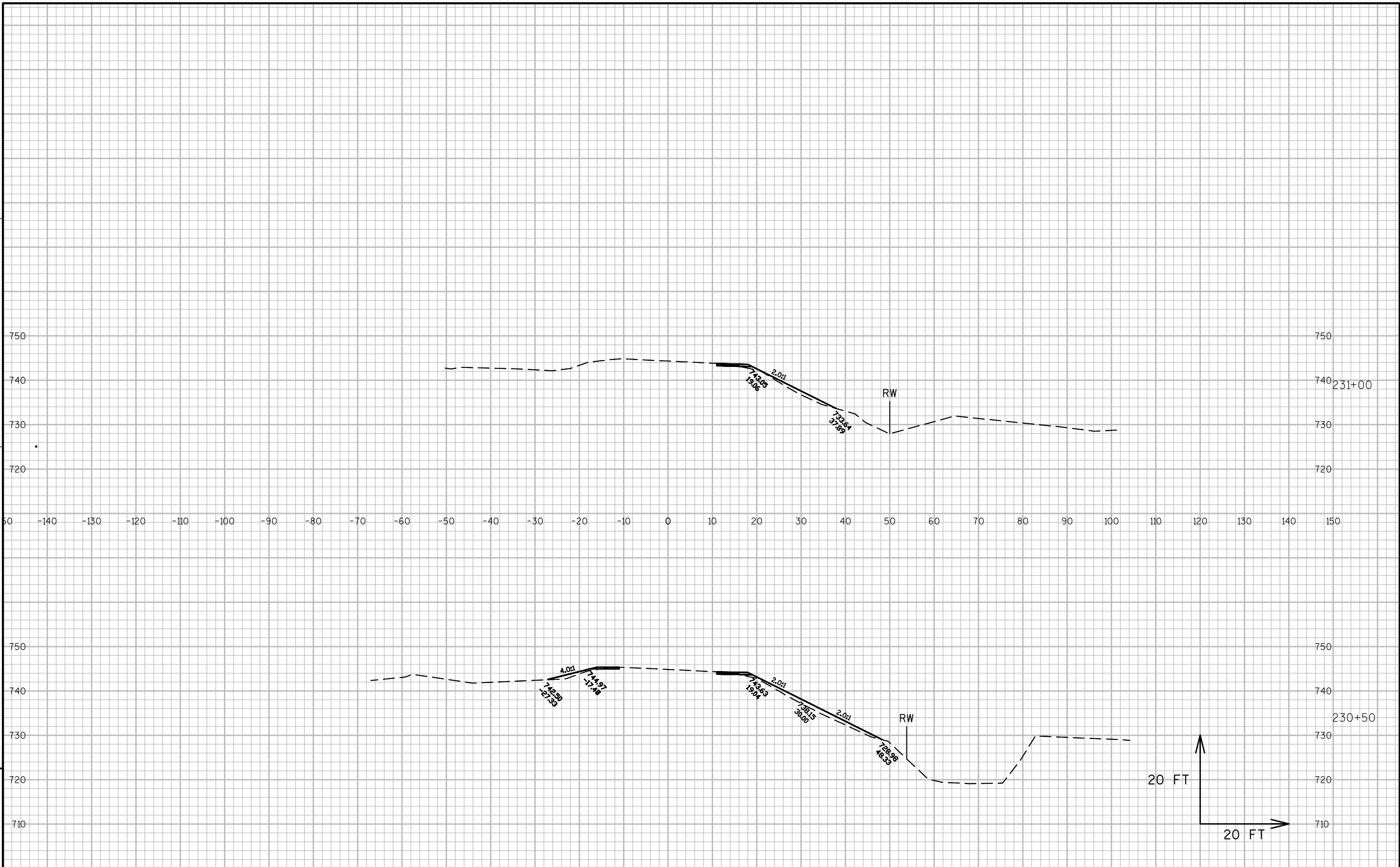


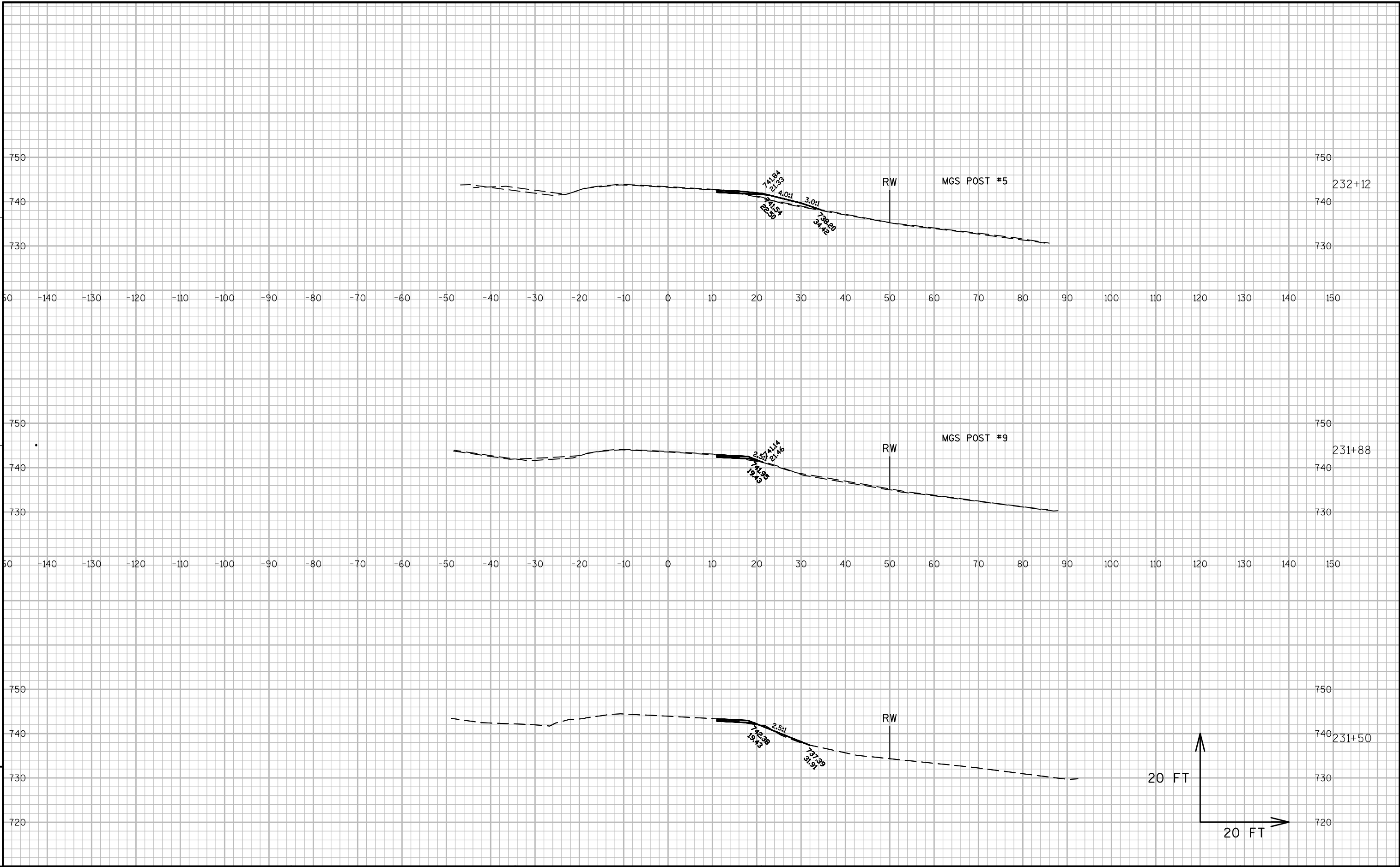


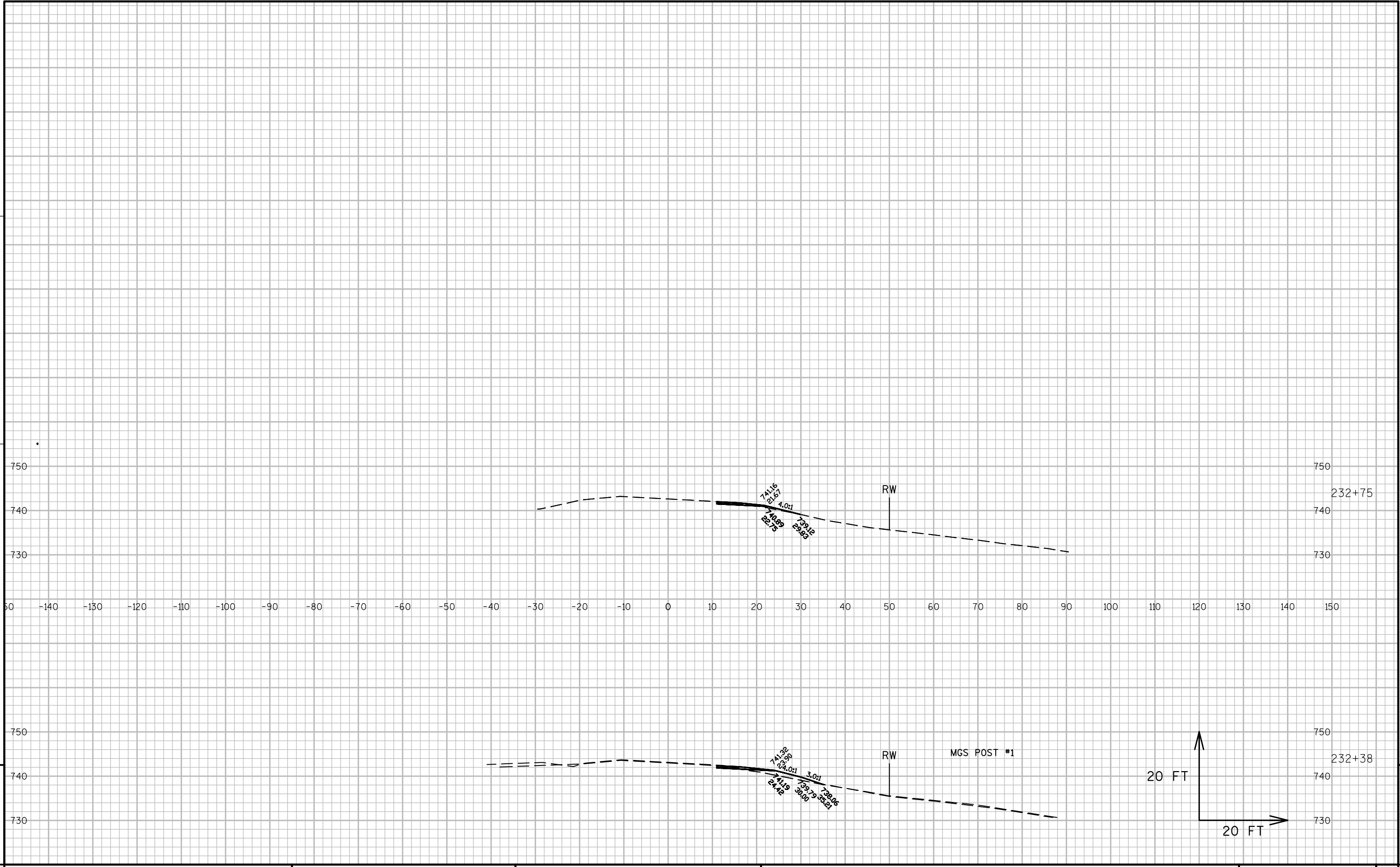


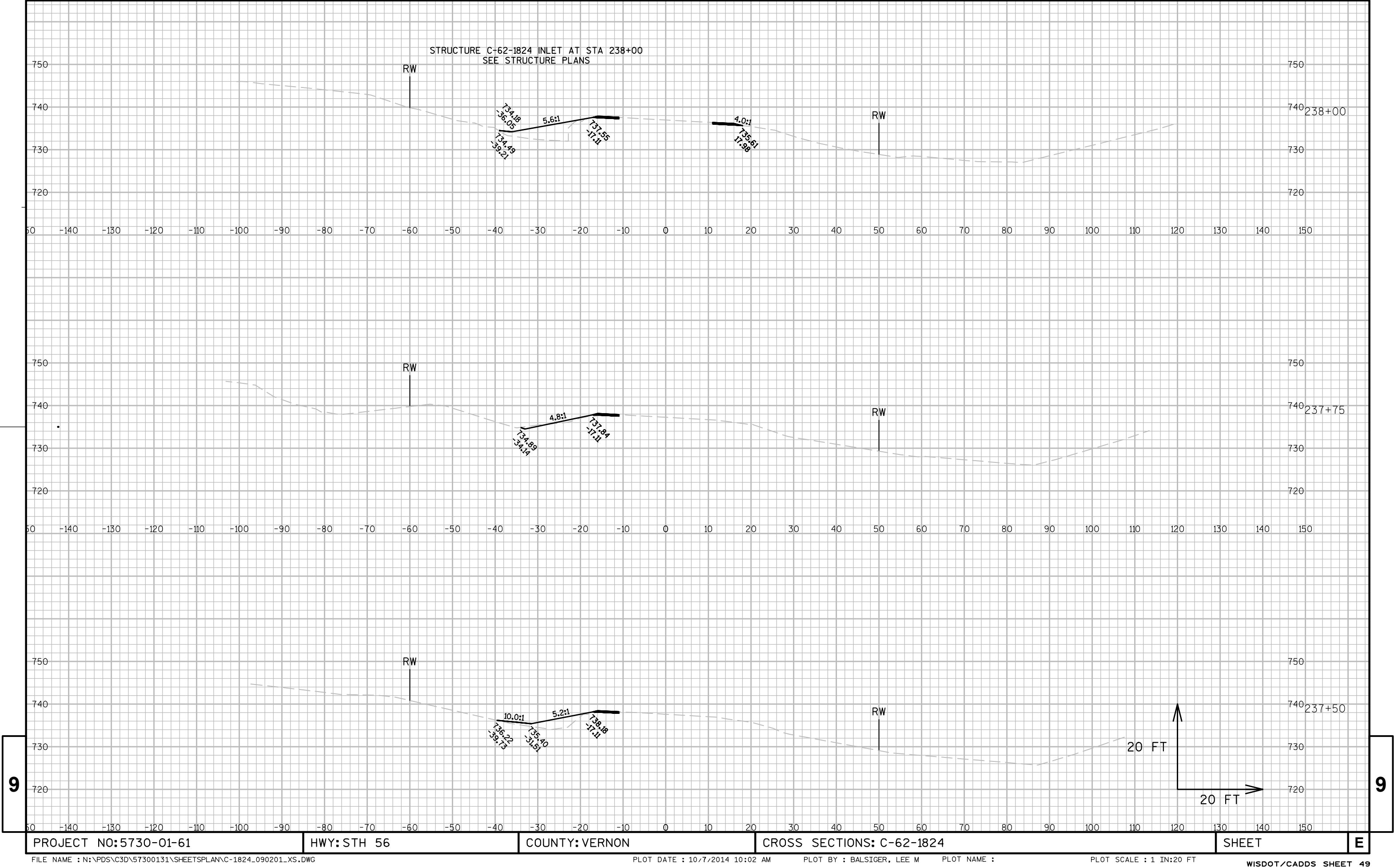


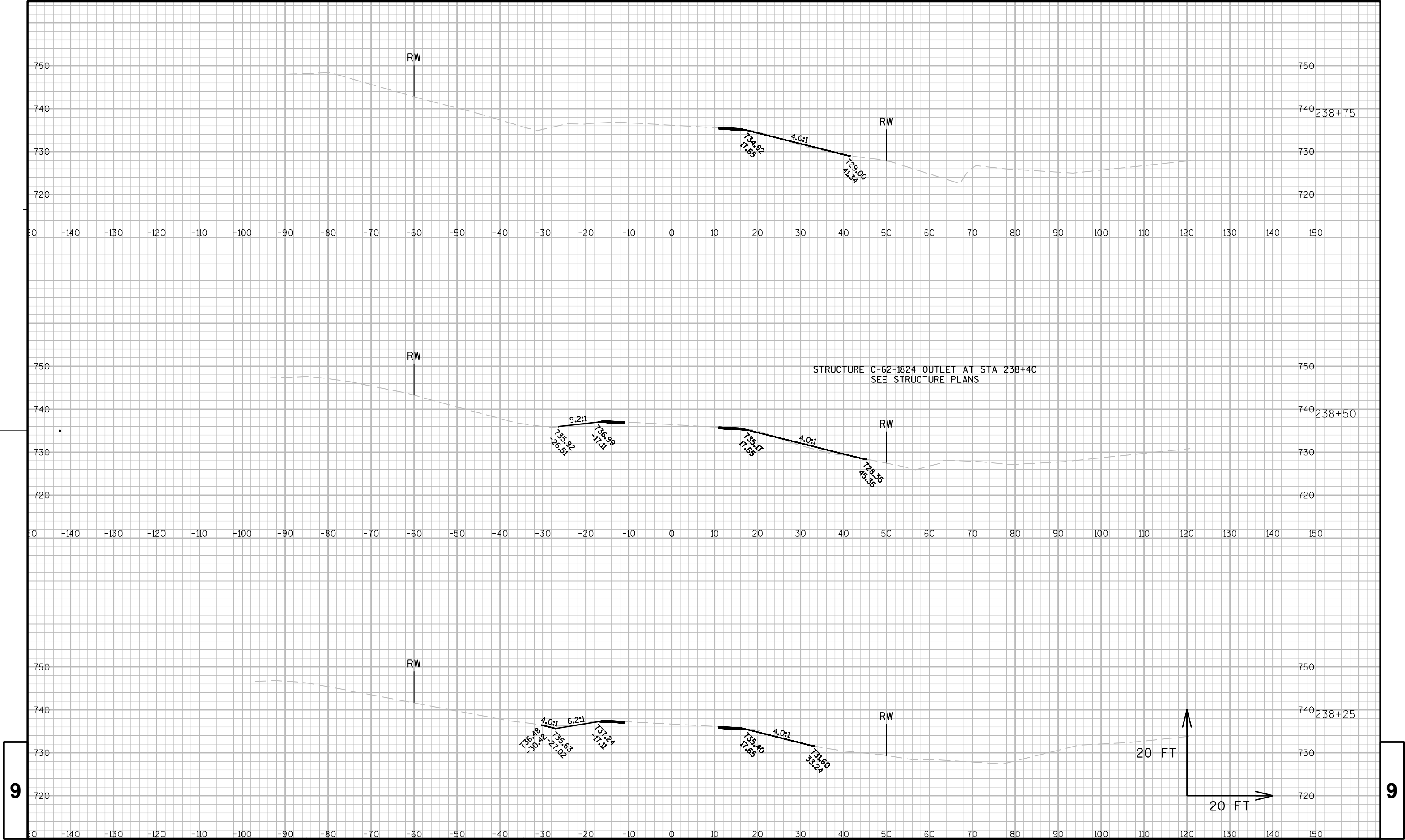


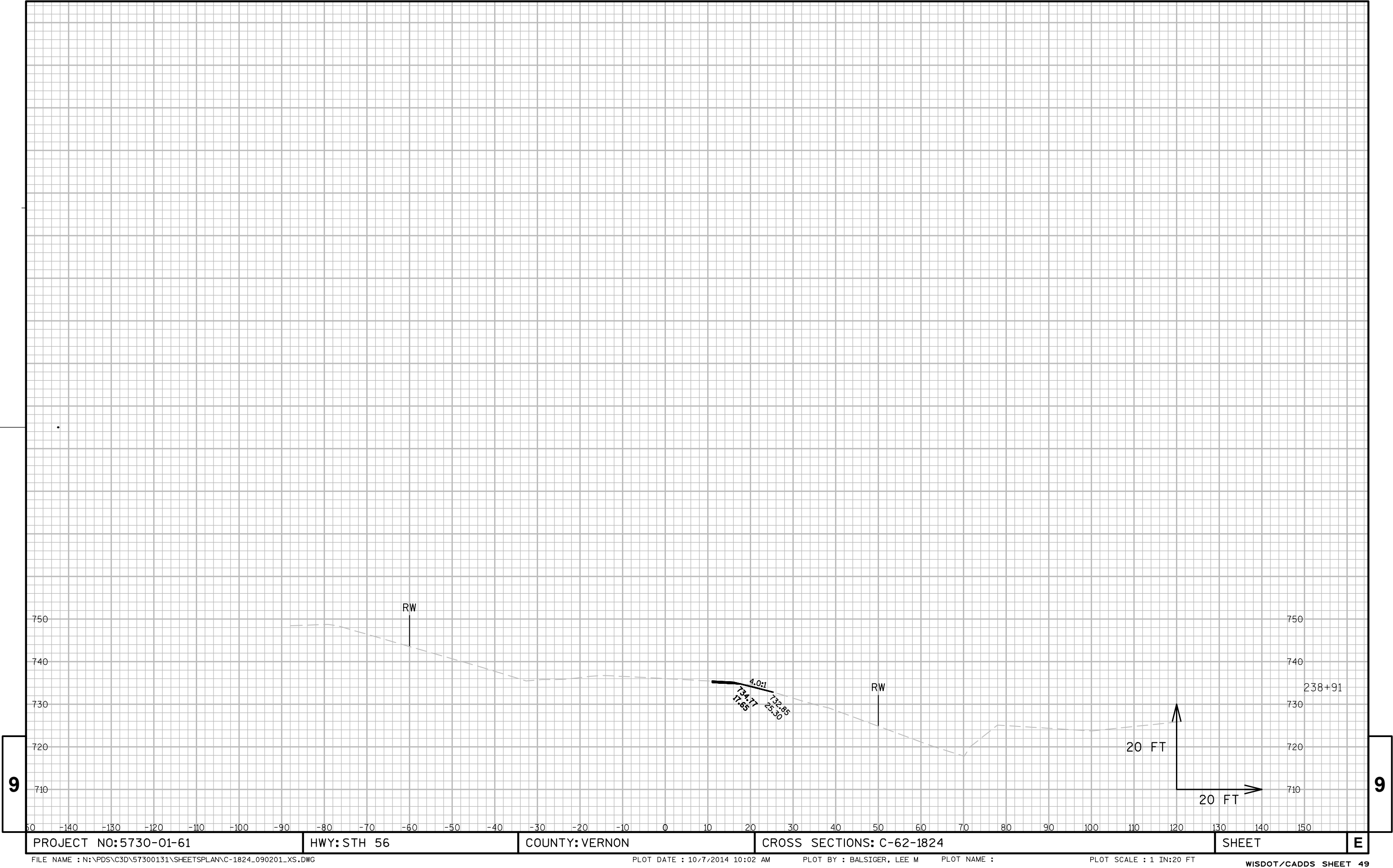












Notes



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