

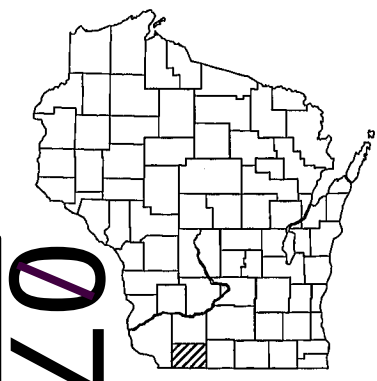
SWL
PROJECT ID: 5720-00-73
WITH: N/A
COUNTY: LAFAYETTE

MAR 2015

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.	4	Right of Way Plat
Section No.	5	Plan and Profile (Includes Erosion Control Plan)
Section No.	6	Standard Detail Drawings
Section No.	7	Sign Plates
Section No.	8	Structure Plans
Section No.	9	Computer Earthwork Data
Section No.	9	Cross Sections

TOTAL SHEETS = 50



DESIGN DESIGNATION

A.A.D.T.	2015	=	100
A.A.D.T.	2035	=	150
D.H.V.	2035	=	14
D.D.		=	60/40
T.		=	10% ASSUMED
DESIGN SPEED		=	<25 M.P.H.
ESALS		=	N/A

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE

GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

ROCK

LABEL

95.36

95.36

E

FO

G

SAN

SS

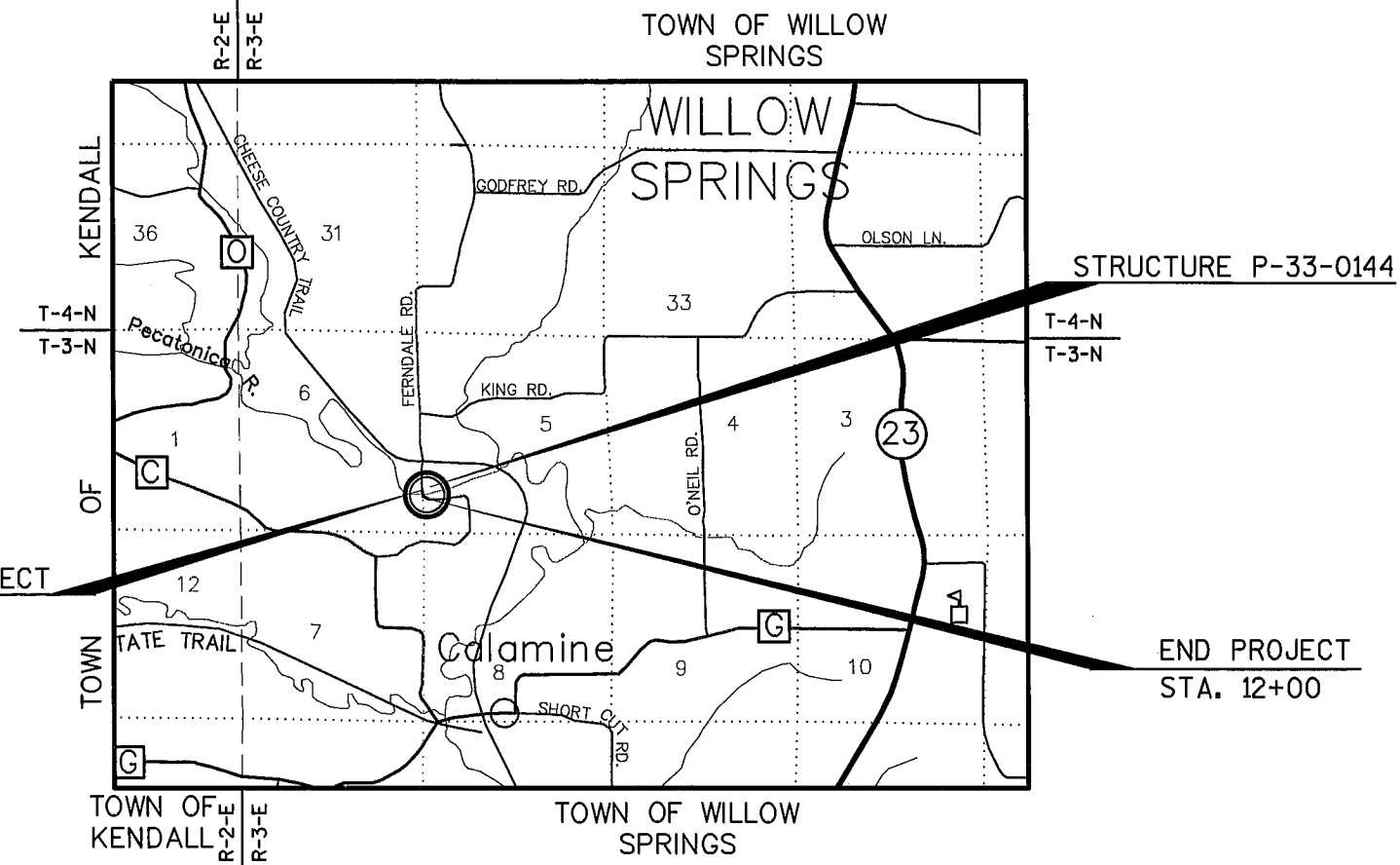
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STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
TOWN OF WILLOW SPRINGS, FERNDALE ROAD
(PECATONICA RIVER BRIDGE P-33-0144)
TOWN ROAD
LAFAYETTE COUNTY

STATE PROJECT NUMBER
5720-00-73



LAYOUT
SCALE 0 1 MI.
TOTAL NET LENGTH OF CENTERLINE = 0.038 MI.

"COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), LAFAYETTE COUNTY."

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
5720-00-73	WISC 2015117	1

ACCEPTED FOR
TOWN of WILLOW SPRINGS
10/14/14 (Date) James P. Achin (Town Chairman)

ACCEPTED FOR
COUNTY of LAFAYETTE
10-14-14 (Date) Thomas R. Pa (Highway Commissioner)

ORIGINAL PLANS PREPARED BY
JEWELL
associates engineers, inc.
Engineers - Surveyors - Architects

WISCONSIN
ELLERY A. SCHAFER
E-41742-6
SPRING GREEN, WI
PROFESSIONAL ENGINEER
10/01/14 (Date) E.A. (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PREPARED BY
Surveyor JEWELL ASSOCIATES ENGINEERS, INC.
Designer JEWELL ASSOCIATES ENGINEERS, INC.
Management Consultant KJOHNSON ENGINEERS, INC.

APPROVED FOR THE DEPARTMENT
DATE: 10/31/14
MANAGEMENT CONSULTANT SIGNATURE
E

LIST OF STANDARD ABBREVIATIONS

ABUT	Abutment	LHF	Left—Hand Forward	SEC	Section
ADT	Average Daily Traffic	L	Length of Curve	SHLDR	Shoulder
AADT	Average Annual Daily Traffic	LF	Linear Foot	SW	Sidewalk
BAD	Base Aggregate Dense	MH	Manhole	S	South
BK	Back	MB	Mailbox	SF or SQ FT	Square Feet
BF	Back Face	ML or M/L	Match Line	SY or SQ YD	Square Yard
BM	Bench Mark	N	North	STD	Standard
C	Chord Length	Y	North Grid Coordinate	SDD	Standard Detail Drawings
C/L	Center Line	PLE	Permanent Limited Easement	STH	State Trunk Highways
CC	Center to Center	PT	Point	STA	Station
CTH	County Trunk Highway	PC	Point of Curvature	SS	Storm Sewer
CY	Cubic Yard	PI	Point of Intersection	SG	Subgrade
CP	Culvert Pipe	PRC	Point of Reverse Curvature	SE	Superelevation
C & G	Curb and Gutter	PT	Point of Tangency	TEL	Telephone
Δ	Delta	POC	Point On Curve	TEMP	Temporary
DA	Degree of Arc	POT	Point on Tangent	TI	Temporary Interest
DD	Directional Distribution	PVC	Polyvinyl Chloride	TLE	Temporary Limited Easement
DHV	Design Hourly Volume	PCC	Portland Cement Concrete	T	Tangent Length
DIA	Diameter	LB	Pound	T or TN	Town
E	East	PSI	Pounds Per Square Inch	TRANS	Transition
X	East Grid Coordinate	PE	Private Entrance	TL or T/L	Transit Line
EL or ELEV	Elevation	R	Radius	T	Trucks (percent of)
ESALS	Equivalent Single Axle Loads	RR	Railroad	TYP	Typical
EBS	Excavation Below Subgrade	R	Range	UG	Underground Cable
FF	Face to Face	R/L	Reference Line	USH	United States Highway
FE	Field Entrance	RP	Reference Point	VAR	Variable
FG	Finished Grade	RCCP	Reinforced Concrete Culvert Pipe	V	Velocity or Design Speed
FT	Foot	REQD	Required	VERT	Vertical
GN	Grid North	RES	Residence or Residential	VC	Vertical Curve
CWT	Hundredweight	RT	Right	WM	Water Main
HYD	Hydrant	RHF	Right—Hand Forward	WV	Water Valve
INL	Inlet	R/W	Right-of—Way	W	West
ID	Inside Diameter	RD	Road	WB	Westbound
INV	Invert	SAN S	Salvaged Sanitary Sewer		
IP	Iron Pipe or Pin				
IRS	Iron Rod Set				
JCT	Junction				

GENERAL NOTES

COORDINATES AND BEARINGS ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), LAFAYETTE COUNTY.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

EXCAVATION BELOW SUBGRADE (EBS) IS NOT USED TO BALANCE YARDAGE, AND IS NOT SHOWN ON THE CROSS SECTIONS BUT IS MEASURED AND PAID FOR AS COMMON EXCAVATION. EXACT LOCATIONS OF EBS WILL BE DETERMINED BY THE ENGINEER.

DISTURBED AREAS SHOWN WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS ARE TO BE FERTILIZED (TYPE B), SEEDED (USE SEED MIX NO. 20), AND MULCHED AS DIRECTED BY THE ENGINEER.

WHEN THE QUANTITY OF THE ITEM OF BASE AGGREGATE DENSE OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE COURSE SHOWN ON THE PLANS IS APPROXIMATE, AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER IN THE FIELD.

SILT FENCE, TURBIDITY BARRIER, AND CULVERT PIPE CHECKS SHALL BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER IN THE FIELD. SILT FENCE AND TURBIDITY BARRIER SHALL BE PLACED PRIOR TO CONSTRUCTION AND IN PLACE PRIOR TO STRUCTURE REMOVAL.

MULCH ALL MAINLINE SLOPES AS DIRECTED BY THE ENGINEER IN THE FIELD.

THERE ARE NO KNOWN UTILITY FACILITIES WITHIN THE PROJECT AREA.

FILL EXPANSION IS VARIABLE AND IS ESTIMATED AT 25%.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD 88).

3 1/2-INCHES OF ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 1 3/4-INCH UPPER LAYER AND 1 3/4-INCH LOWER LAYER. THE NOMINAL SIZE OF AGGREGATE USED FOR THE LOWER LAYER SHALL BE 12.5 MM.

REMOVAL OF ASPHALTIC SURFACES WHERE AN ABUTTING ASPHALTIC SURFACE IS TO REMAIN IN PLACE SHALL REQUIRE A SAWCUT MEETING THE APPROVAL OF THE ENGINEER IN THE FIELD.

INLET & OUTLET ELEVATIONS FOR CULVERT PIPES AS SHOWN ON THE PLAN MAY BE ADJUSTED TO FIT EXISTING FIELD CONDITIONS.

ALL RADII DIMENSIONS ARE MEASURED TO EDGE OF AGGREGATE SHOULDER.

THE LOCATION OF ALL PERMANENT SIGNING SHALL BE VERIFIED BY THE ENGINEER IN THE FIELD PRIOR TO PLACEMENT.

CURVE DATA IS BASED ON THE ARC DEFINITION.

ADJUST DITCH GRADING AS NECESSARY TO FIT FIELD CONDITIONS AND AS DIRECTED BY THE ENGINEER IN THE FIELD.

THERE ARE NO KNOWN UTILITIES IN THE PROJECT AREA.

CONTACTS

DESIGN CONSULTANT:

JEWELL ASSOCIATES ENGINEERS, INC.
560 SUNRISE DRIVE
SPRING GREEN, WI 53588
ATTN: FRED GRUBER, P.E., R.L.S.
PH: (608) 588-7484
FAX: (608) 588-9322
E-MAIL: fred.gruber@jewellassoc.com

DNR LIAISON:

STATE OF WISCONSIN
DNR SOUTH CENTRAL REGION
3911 FISH HATCHERY ROAD
MADISON, WI 53711
ATTN: LAURA BUB
PH: (608) 275-3485
E-MAIL: laura.bub@wisconsin.gov

TOWN OF WILLOW SPRINGS:

JAMES ACHERMAN, TOWN CHAIRPERSON
17477 COUNTY ROAD G
MINERAL POINT, WI 53565
PH: (608) 776-2973

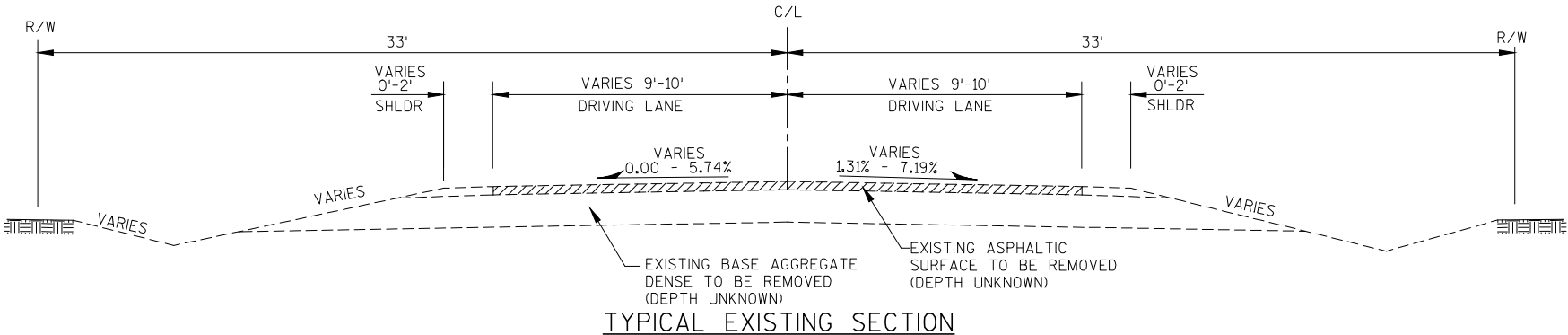
LAFAYETTE COUNTY HIGHWAY DEPARTMENT:

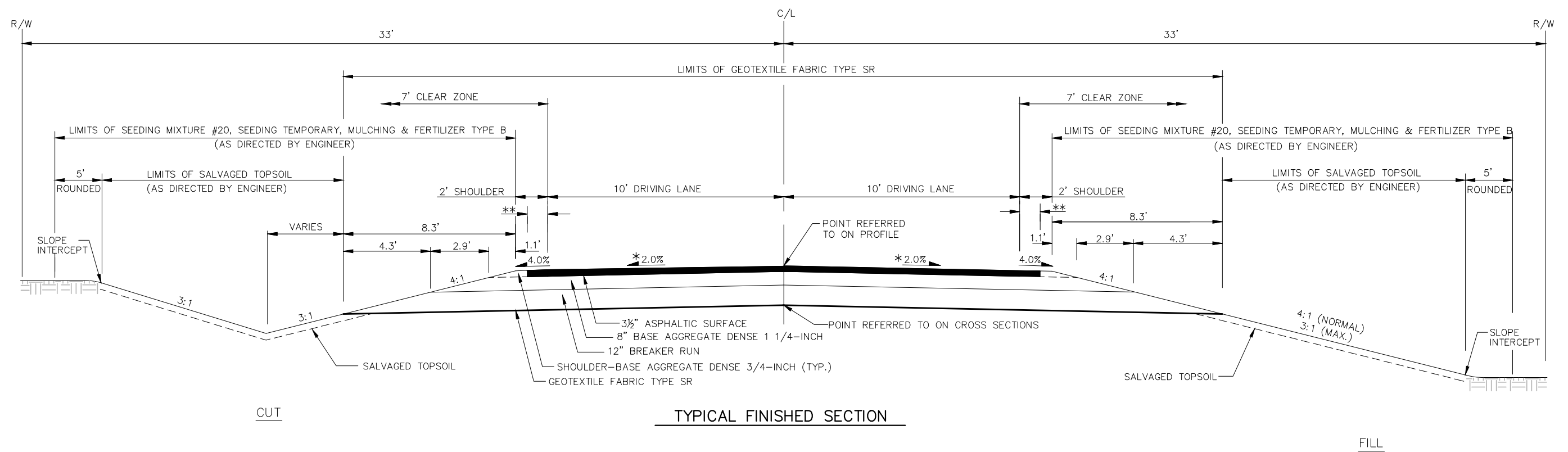
TOM JEAN, COMMISSIONER
12016 HILL STREET
PO BOX 100
DARLINGTON, WI 53530
PH: (608) 776-4919
EMAIL: tom.jean@lafayettecountywiscn.gov

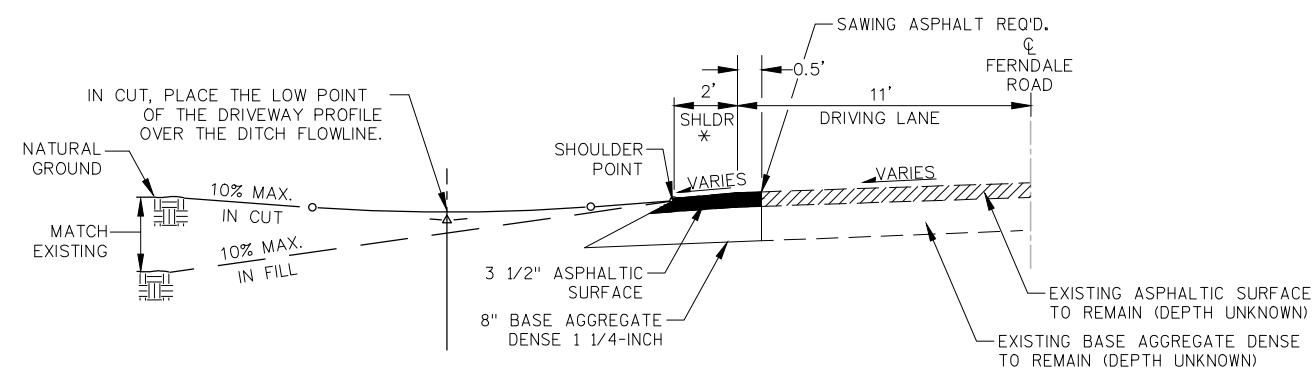
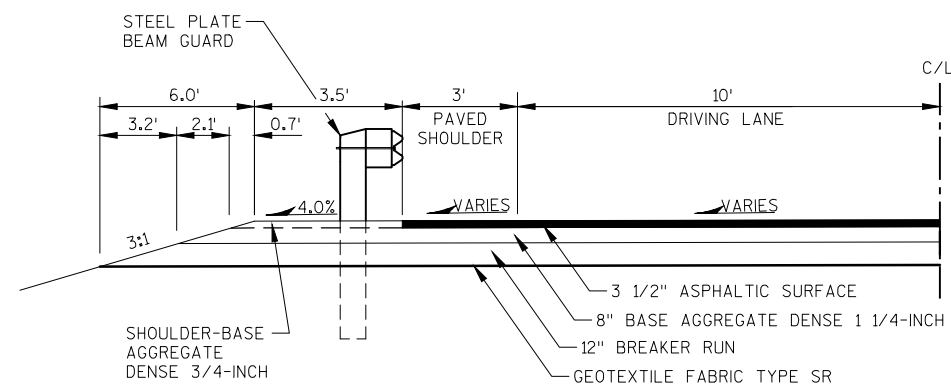
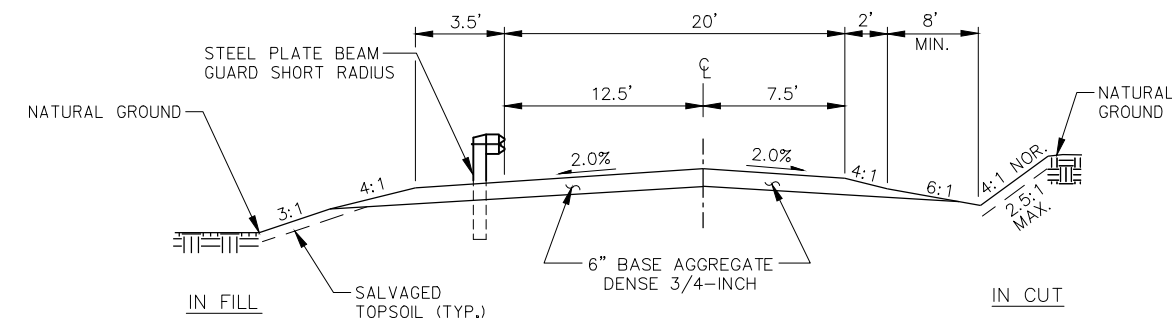
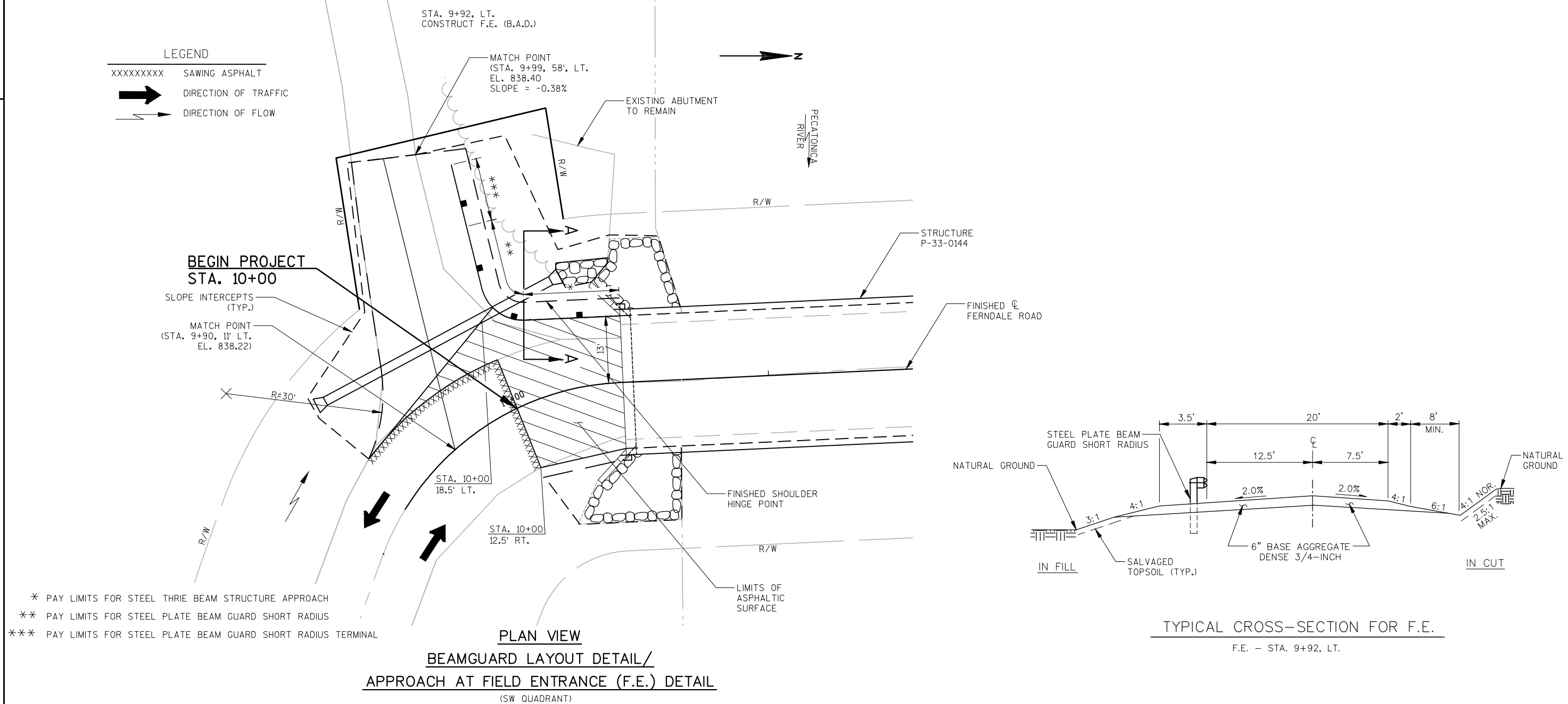
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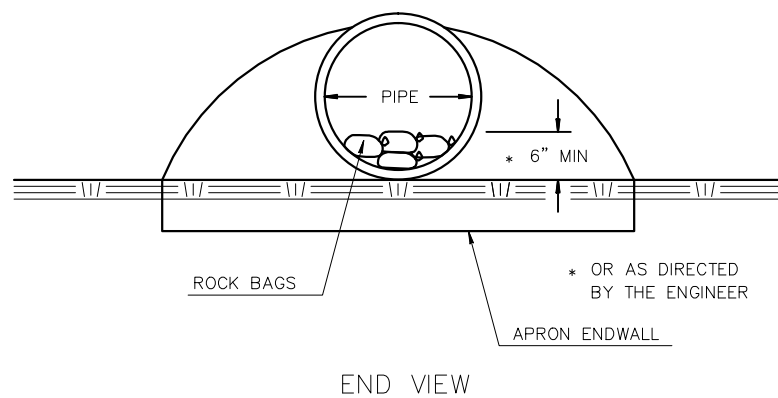
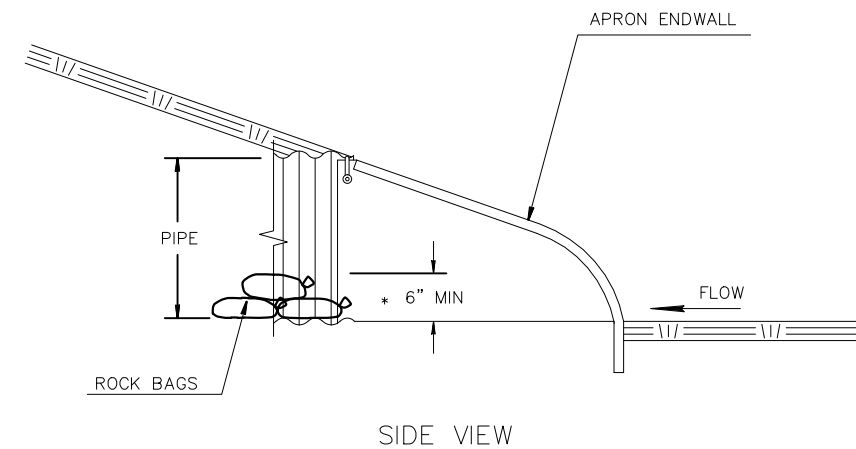


X-DENOTES UTILITY IS NOT A MEMBER OF DIGGERS HOTLINE





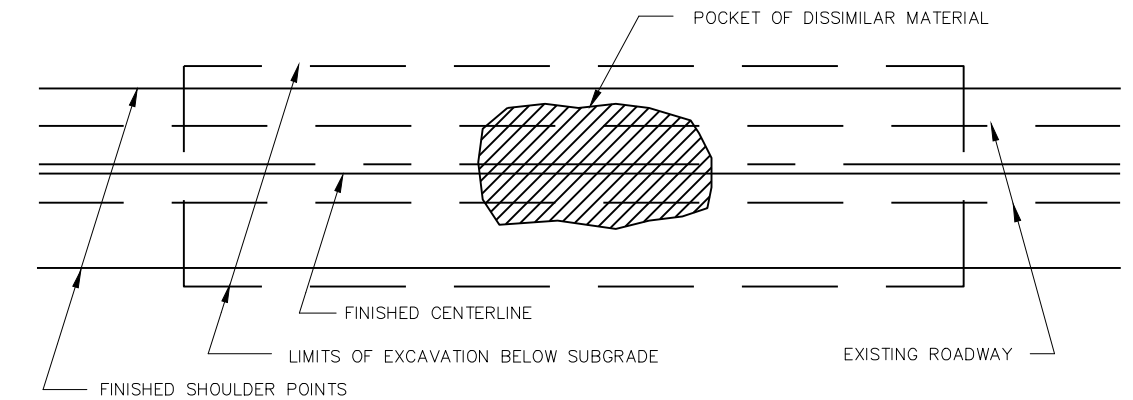




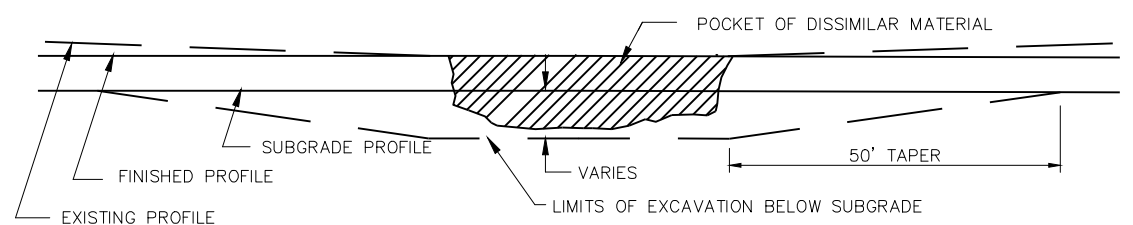
CULVERT PIPE CHECKS

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

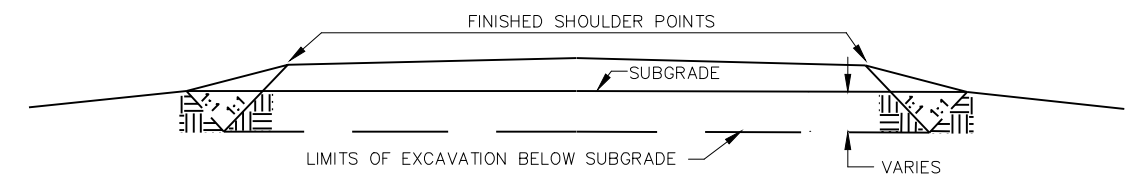
TOTAL PROJECT AREA= 0.37 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.25 ACRES



PLAN VIEW



PROFILE VIEW



CROSS SECTION VIEW

1. EXACT LOCATION OF E.B.S. (EXCAVATION BELOW SUBGRADE) SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.
2. E.B.S. AREA TO BE BACKFILLED WITH MATERIAL ACCEPTABLE TO THE ENGINEER. BACKFILL MUST BE HOMOGENEOUS WITH ADJOINING FILL MATERIAL.
3. THE FILL SECTION WITHIN 100' OF THE MOUTH OF THE CUT MUST BE KEPT 2' BELOW SUBGRADE UNTIL E.B.S. IS COMPLETED. LATERAL LIMITS OF EXCAVATION SHALL BE THE SUBGRADE SHOULDER POINTS.

EXCAVATION BELOW SUBGRADE (E.B.S.)

CURVE 1
PI STA. = 9+94.55
Y = 194,546.12
X = 468,764.21
R = 52.00
D = 110°11'03"
DELTA = 66°39'59"
L = 60.50
T = 34.20
C = 57.15
PC STA. = 9+60.35
Y = 194,534.04
X = 468,796.20
PT STA. = 10+20.85
Y = 194,580.28
X = 468,762.63

BEGIN PROJECT
STA. 10+00
Y=194,560.20
X=468,767.69

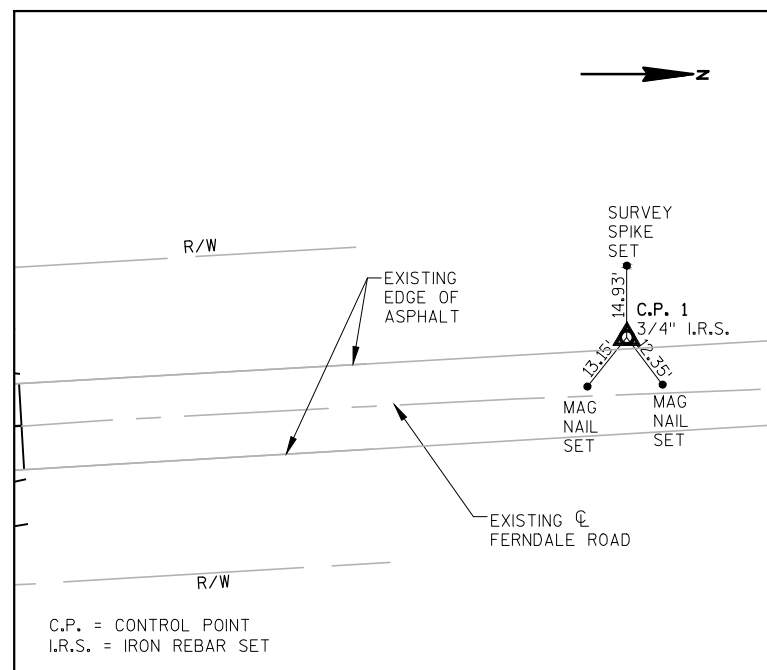
BEGIN CONSTRUCTION
STA. 9+70
Y=194,538.26
X=468,787.54

END PROJECT
STA. 12+00
Y=194,759.18
X=468,753.14

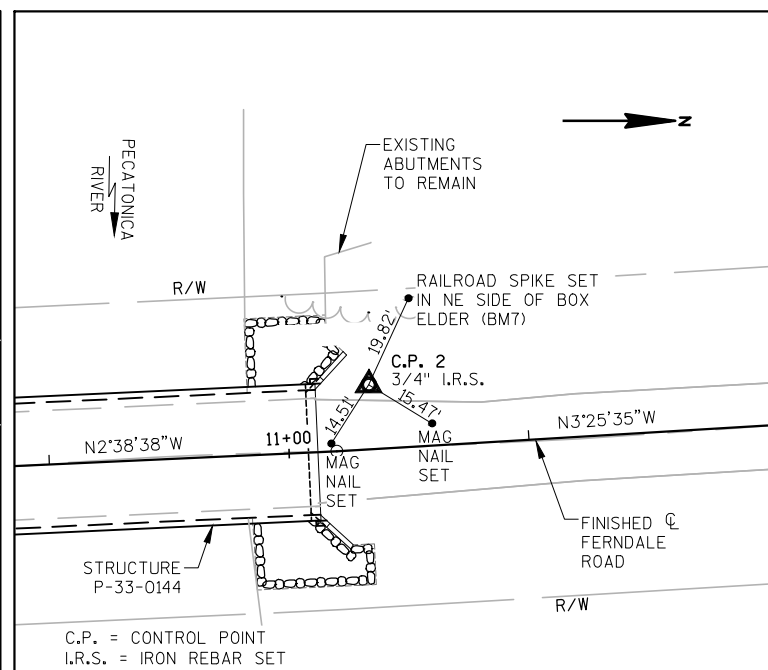
△ CONTROL POINTS

No.	STATION	DESCRIPTION	Y	X
1	13+27	3/4" IRON REBAR SET, 11.9' LT.	194,885.24	468,734.75
2	11+17.37	3/4" IRON REBAR SET, 13.41' LT.	194,675.89	468,744.69
3	9+79.49	3/4" IRON REBAR SET, 18.25' RT.	194,557.51	468,792.08

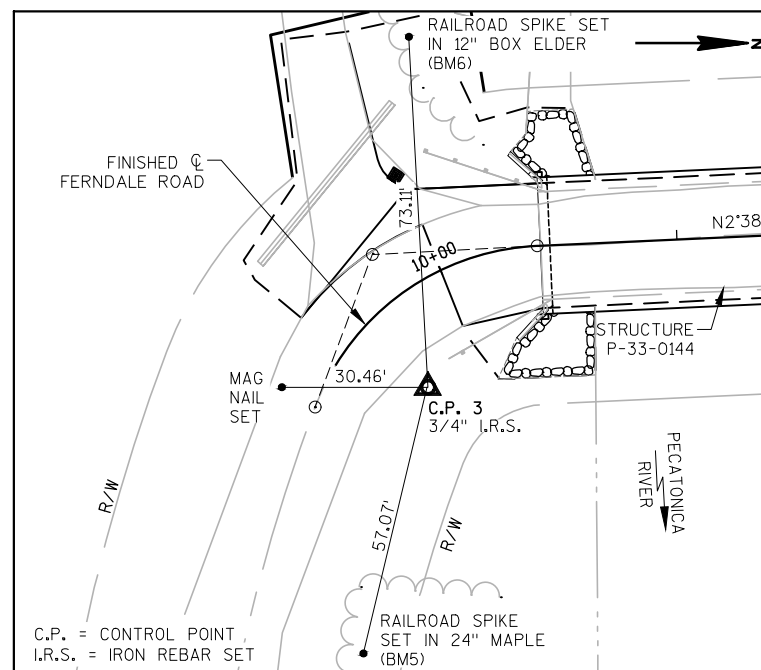
NOTE: SIGNS 1-00R AND 1-01R ARE
LOCATED AT APPROXIMATE STA. 3+20.



TIES TO C.P.#1
STA. 13+27; 11.9' LT.
Y = 194,885.24
X = 468,734.75



TIES TO C.P.#2
STA. 11+17.37; 13.41' LT.
Y = 194,675.89
X = 468,744.69



TIES TO C.P.#3
STA. 9+79.49; 18.25' RT.
Y = 194,557.51
X = 468,792.08

FERNDALE ROAD STATION LAYOUT

STATION	Y	X	COMMENTS
9+70	194,538.26	468,787.54	BEGIN CONSTRUCTION
10+00	194,560.20	468,767.69	BEGIN PROJECT
10+21.52	194,580.95	468,762.60	END OF DECK
10+50	194,609.40	468,761.29	-
11+00	194,659.35	468,758.98	-
11+06.02	194,665.36	468,758.70	END OF DECK
11+50	194,709.27	468,756.13	-
12+00	194,759.18	468,753.14	END OF PROJECT

DATE 21JAN15		E S T I M A T E O F Q U A N T I T I E S			
LINE				5720-00-73	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	203.0100	Removing Small Pipe Culverts	EACH	1.000	1.000
0020	203.0600.S	Removing Old Structure Over Waterway With Minimal Debris (station) 01. Sta. 10+64	LS	1.000	1.000
0030	205.0100	Excavation Common **P**	CY	150.000	150.000
0040	206.1000	Excavation for Structures Bridges (structure) 01. P-33-0144	LS	1.000	1.000
0050	210.0100	Backfill Structure	CY	85.000	85.000
0060	213.0100	Finishing Roadway (project) 01. 5720-00-73	EACH	1.000	1.000
0070	305.0110	Base Aggregate Dense 3/4-Inch	TON	60.000	60.000
0080	305.0120	Base Aggregate Dense 1 1/4-Inch	TON	200.000	200.000
0090	311.0110	Breaker Run	TON	360.000	360.000
0100	455.0605	Tack Coat	GAL	20.000	20.000
0110	465.0105	Asphaltic Surface	TON	75.000	75.000
0120	502.0100	Concrete Masonry Bridges	CY	89.000	89.000
0130	502.3200	Protective Surface Treatment	SY	300.000	300.000
0140	502.5005	Masonry Anchors Type L No. 5 Bars	EACH	42.000	42.000
0150	505.0605	Bar Steel Reinforcement HS Coated Bridges	LB	15,690.000	15,690.000
0160	506.0605	Structural Steel HS	LB	26,850.000	26,850.000
0170	506.2605	Bearing Pads Elastomeric Non-Laminated	EACH	12.000	12.000
0180	506.3015	Welded Stud Shear Connectors 7/8x6-Inch	EACH	680.000	680.000
0190	509.1500	Concrete Surface Repair	SF	5.000	5.000
0200	513.4060	Railing Tubular Type M (structure) 01. P-33-0144	LS	1.000	1.000
0210	516.0500	Rubberized Membrane Waterproofing	SY	15.000	15.000
0220	517.0600	Painting Epoxy System (structure) 01. P-33-0144	LS	1.000	1.000
0230	517.0900.S	Preparation and Coating of Top Flanges (structure) 01. P-33-0144	LS	1.000	1.000
0240	517.3000.S	Structure Overcoating Cleaning and Priming (structure) 01. P-33-0144	LS	1.000	1.000
0250	517.4000.S	Containment and Collection of Waste Materials (structure) 01. P-33-0144	LS	1.000	1.000
0260	517.6001.S	Portable Decontamination Facility	EACH	1.000	1.000
0270	521.0721	Pipe Arch Corrugated Steel 21x15-Inch	LF	50.000	50.000
0280	521.1221	Apron Endwalls for Pipe Arch Steel 21x15-Inch	EACH	2.000	2.000
0290	606.0300	Riprap Heavy	CY	135.000	135.000
0300	612.0406	Pipe Underdrain Wrapped 6-Inch	LF	150.000	150.000
0310	614.0200	Steel Thrie Beam Structure Approach	LF	21.000	21.000
0320	614.0345	Steel Plate Beam Guard Short Radius	LF	25.000	25.000
0330	614.0390	Steel Plate Beam Guard Short Radius Terminal	EACH	1.000	1.000
0340	614.0920	Salvaged Rail	LF	52.000	52.000
0350	619.1000	Mobilization	EACH	1.000	1.000
0360	625.0500	Salvaged Topsoil **P**	SY	370.000	370.000
0370	627.0200	Mulching **P**	SY	800.000	800.000
0380	628.1504	Silt Fence	LF	530.000	530.000
0390	628.1520	Silt Fence Maintenance	LF	1,060.000	1,060.000
0400	628.1905	Mobilizations Erosion Control	EACH	3.000	3.000
0410	628.1910	Mobilizations Emergency Erosion Control	EACH	2.000	2.000
0420	628.6005	Turbidity Barriers	SY	120.000	120.000
0430	628.7555	Culvert Pipe Checks	EACH	3.000	3.000
0440	629.0210	Fertilizer Type B **P**	CWT	1.000	1.000

DATE 21JAN15			E S T I M A T E O F Q U A N T I T I E S		
LINE					5720-00-73
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0450	630.0120	Seeding Mixture No. 20 **P**	LB	20.000	20.000
0460	630.0200	Seeding Temporary **P**	LB	10.000	10.000
0470	633.5100	Markers Row	EACH	12.000	12.000
0480	634.0612	Posts Wood 4x6-Inch X 12-FT	EACH	4.000	4.000
0490	634.0614	Posts Wood 4x6-Inch X 14-FT	EACH	2.000	2.000
0500	634.0618	Posts Wood 4x6-Inch X 18-FT	EACH	2.000	2.000
0510	637.2230	Signs Type II Reflective F	SF	50.500	50.500
0520	638.2602	Removing Signs Type II	EACH	10.000	10.000
0530	638.3000	Removing Small Sign Supports	EACH	8.000	8.000
0540	642.5001	Field Office Type B	EACH	1.000	1.000
0550	643.0100	Traffic Control (project) 01. 5720-00-73	EACH	1.000	1.000
0560	645.0120	Geotextile Fabric Type HR	SY	245.000	245.000
0570	645.0135	Geotextile Fabric Type SR	SY	590.000	590.000
0580	650.4500	Construction Staking Subgrade	LF	115.000	115.000
0590	650.5000	Construction Staking Base	LF	115.000	115.000
0600	650.6000	Construction Staking Pipe Culverts	EACH	1.000	1.000
0610	650.9910	Construction Staking Supplemental Control (project) 01. 5720-00-73	LS	1.000	1.000
0620	650.9920	Construction Staking Slope Stakes	LF	115.000	115.000
0630	690.0150	Sawing Asphalt	LF	70.000	70.000
0640	SPV.0105	Special 01. Cleaning And Painting Girder Ends	LS	1.000	1.000

EARTHWORK SUMMARY

CATEGORY	FROM/TO STA	LOCATION	**P** (1) 205.0100 COMMON EXCAVATION		SALVAGED/ UNUSABLE PAVEMENT MATERIAL (CY) (4)	AVAILABLE MATERIAL (CY) (5)	205.0400 MARSH EXCAVATION (CY) (6)	205.0200 ROCK EXCAVATION (CY) (7)	REDUCED MARSH IN FILL (CY) 0.6 (8)	REDUCED EBS IN FILL (CY) 0.8 (9)	EXPANDED MARSH BACKFILL (CY) 1.5 (10)	EXPANDED EBS BACKFILL (CY) 1.5 (11)	EXPANDED ROCK (CY) 1.1 (12)	UNEXPANDED FILL (CY)	EXPANDED FILL (CY) 1.25 (13)	MASS ORDINATE +/- (CY) (14)	WASTE (CY)	208.0100 BORROW (CY)	COMMENT:
			CUT (2) (CY)	EBS (3) (CY)															
010	10+00 - 12+00	MAINLINE	130	-	-	130	-	-	-	-	-	-	-	72	90	40	40	-	
010	-	F.E. - STA. 9+92, LT.	20	-	-	20	-	-	-	-	-	-	-	-	-	20	20	-	
TOTALS =			150			150								72	90	60	60		

NOTES:
1.) COMMON EXCAVATION IS THE SUM OF THE CUT AND EBS EXCAVATION COLUMNS. ITEM NUMBER 205.0100
2.) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN CUT
3.) EBS EXCAVATION TO BE BACKFILLED WITH SELECT CRUSHED MATERIAL.
4.) SALVAGED/UNUSABLE PAVEMENT MATERIAL
5.) AVAILABLE MATERIAL = CUT - SALVAGED/UNUSABLE PAVEMENT MATERIAL
6.) MARSH EXCAVATION - TO BE BACKFILLED WITH SELECT CRUSHED MATERIAL. ITEM 205.0400
7.) ROCK EXCAVATION. ITEM NUMBER 205.0200
8.) REDUCED MARSH IN FILL - EXCAVATED MARSH MATERIAL IS USABLE IN FILLS OUTSIDE THE 1:1 SLOPE. MARSH IN FILL REDUCTION FACTOR = 0.6
9.) REDUCED EBS IN FILL - EXCAVATED EBS MATERIAL IS USEABLE IN FILLS OUTSIDE 1:1 SLOPE. EBS IN FILL REDUCTION FACTOR = 0.8
10.) EXPANDED MARSH BACKFILL - THIS IS TO BE FILLED WITH SELECT CRUSHED MATERIAL. MARSH BACKFILL FACTOR = 1.5. ITEM NUMBER 312.0115
11.)EXPANDED EBS BACKFILL - THIS IS TO BE FILLED WITH SELECT CRUSHED MATERIAL. EBS BACKFILL FACTOR = 1.3. ITEM NUMBER 312.0115
12.) EXPANDED ROCK FACTOR = 1.1
13.) EXPANDED FILL FACTOR 1.25: EXPANDED FILL = (UNEXPANDED FILL - REDUCED MARSH IN FILL)*1.25
14.) THE MASS ORDINATE+ OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE CATEGORY. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE CATEGORY.

P PAY PLAN QUANTITY

REMOVING SMALL PIPE CULVERTS

STATION	LOCATION	DESCRIPTION	203.0100 (EACH)
9+92	MAINLINE, LT.	18" CMP, L=43'	1
TOTAL =			1

BASE AGGREGATE DENSE / BREAKER RUN

STATION - STATION	LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH (TON)	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH (TON)	311.0110 BREAKER RUN (TON)
10+00 - 12+00	MAINLINE	13	180	337
9+92	F.E. - MAINLINE, LT.	42	-	-
-	UNDISTRIBUTED	5	20	23
TOTAL =		60	200	360

ASPHALTIC SURFACE

STATION - STATION	LOCATION	455.0605 TACK COAT (GAL)	465.0105 ASPHALTIC SURFACE (TON)
10+00 - 12+00	MAINLINE	16	67
-	UNDISTRIBUTED	4	8
TOTAL =		20	75

CULVERT PIPE

STATION - STATION	LOCATION	521.0721 PIPE ARCH CORRUGATED STEEL 21x15-INCH (LF)	521.1221 APRON ENDWALLS FOR CULVERT PIPE ARCH STEEL 21x15-INCH (EACH)	STAKEOUT INFORMATION		
				INVERT	STATION/OFFSET	ELEVATION
9+92	MAINLINE, LT.	50	2	SOUTH	9+76.8/25.0' LT.	837.24
TOTAL =		50	2	NORTH	10+12.0/21.6' LT.	835.74

MINIMUM STEEL THICKNESS = 0.064 INCHES
MINIMUM ALUMINUM THICKNESS = 0.060 INCHES

RIPRAP HEAVY

STATION - STATION	LOCATION	*606.0300 RIPRAP HEAVY (CY)	*645.0120 GEOTEXTILE FABRIC TYPE HR (SY)
10+13 - 10+21	MAINLINE, LT.	3	12
-	UNDISTRIBUTED	2	3
TOTAL =		5	15

* MORE LISTED ELSEWHERE

BEAM GUARD

STATION - STATION	LOCATION	614.0200 STEEL THRIE BEAM STRUCTURE APPROACH (LF)	614.0345 STEEL PLATE BEAM GUARD SHORT RADIUS (LF)	614.0390 STEEL THRIE BEAM GUARD SHORT RADIUS TERMINAL (EACH)	FOR INFORMATIONAL PURPOSES ONLY		
					RADIUS (FT)	LENGTH OF INSTALLATION (FT)	NO. OF CRT POSTS
10+02 - 10+22	MAINLINE, LT.	21	25	1	8	25	5
TOTAL =		21	25	1			

3

SALVAGED RAIL			FINISHING ITEMS							ALL BID ITEMS ARE CATEGORY 010 UNLESS OTHERWISE NOTED			
					p	**p**	**p**	**p**	**p**	SILT FENCE			
					625.0500	627.0200	629.0210	630.0120	630.0200				
					SALVAGED TOPSOIL	MULCHING	FERTILIZER TYPE B	SEEDING MIXTURE NO. 20	SEEDING TEMPORARY				
STATION - STATION		LOCATION	614.0920 (LF)	STATION - STATION	LOCATION	(SY)	(SY)	(CWT)	(LB)	(LB)	628.1504 SILT FENCE (LF)	628.1520 SILT FENCE MAINTENANCE (LF)	
9+91 - 10+24		MAINLINE, RT.	25	10+00 - 12+00		MAINLINE	299	641	0.7	18	9	186	
10+05 - 10+24		MAINLINE, LT.	27	-		UNDISTRIBUTED	71	159	0.3	2	1	116	
												278	
												276	
												204	
							</						

3

MOBILIZATION EROSION CONTROL			TURBIDITY BARRIERS			CULVERT PIPE CHECKS		

CONVENTIONAL ABBREVIATIONS

ACCESS POINT / DRIVEWAY CONNECTION	AP	PROPERTY LINE	PL
ACCESS RIGHTS	AR	RELEASED AS	(100')
ACRES	AC	REFERENCE LINE	R/L
AND OTHERS	ET.AL	RELEASE OF RIGHTS	ROR
BARN	B	REMAINING	REM.
CENTERLINE	C/L	RIGHT-OF-WAY	R/W
CERTIFIED SURVEY MAP	CSM	SECTION	SEC.
CORNER	COR.	SHED	S.
CONVEYANCE OF RIGHTS	CR	STATION	STA.
DOCUMENT	DOC.	TEMPORARY LIMITED EASEMENT	TLE
EASEMENT	EASE.	VOLUME	V.
GARAGE	G		
HIGHWAY EASEMENT	H.E.		
HOUSE	H.		
HOUSE TRAILER	H.T.		
LAND CONTRACT	LC		
MONUMENT	MON.		
PAGE	P.		
PERMANENT LIMITED EASEMENT	PLE		

CURVE DATA

LONG CHORD	LCH
LONG CHORD BEARING	LCB
RADIUS	R
DEGREE OF CURVE	D
CENTRAL ANGLE OR DELTA	DELTA
LENGTH OF CURVE	L
TANGENT	TAN

CONVENTIONAL SYMBOLS

FOUND SURVEY MONUMENT (WITH POINT NUMBER)	IP 1040	PROPOSED R/W LINE	---
R/W MONUMENT	o (SET)	EXISTING H.E. LINE	---
R/W STANDARD	Δ (SET)	PROPERTY LINE	---
SIGN	ISIGN	LOT & TIE LINES	---
SECTION CORNER MONUMENT	⊙	SLOPE INTERCEPTS	---
SECTION CORNER SYMBOL	⊙	CORPORATE LIMITS	---
FEE (HATCH VARIES)	---	NO ACCESS (BY PREVIOUS ACQUISITION/CONTROL)	---
TEMPORARY LIMITED EASEMENT	---	NO ACCESS (BY ACQUISITION)	---
PERMANENT LIMITED EASEMENT	---	NO ACCESS (BY STATUTORY AUTHORITY)	---
R/W BOUNDARY POINT	⊙	SECTION LINE	---
PARCEL NUMBER	⊙	QUARTER LINE	---
UTILITY PARCEL NUMBER	⊙	SIXTEENTH LINE	---
SIGN NUMBER (OFF PREMISE)	⊙	EXISTING CENTERLINE	---
BUILDING	---	PROPOSED REFERENCE LINE	---
		PARALLEL OFFSET	---
		ENCROACHMENT	---

CONVENTIONAL UTILITY SYMBOLS

WATER	---	SANITARY SEWER	---
GAS	---	STORM SEWER	---
TELEPHONE	---		
OVERHEAD TRANSMISSION LINES	---	NON COMPENSABLE	---
ELECTRIC	---	COMPENSABLE	---
CABLE TELEVISION	---	POWER POLE	---
FIBER OPTIC	---	TELEPHONE POLE	---
		TELEPHONE PEDESTAL	---
		ELECTRIC TOWER	---

NOTES

POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES, LAFAYETTE COUNTY, NAD 83 (2011) IN US SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES, GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

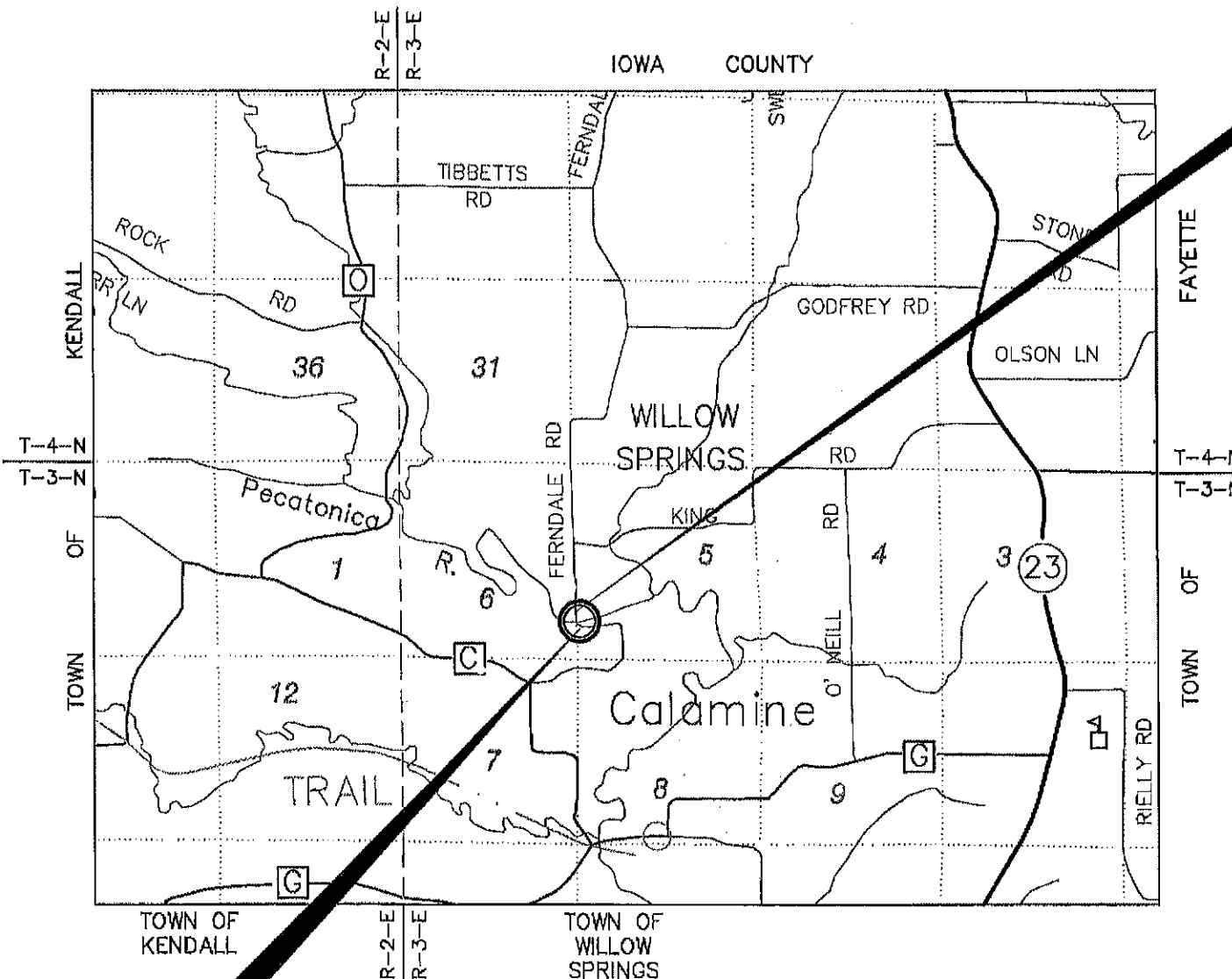
RIGHT-OF-WAY MONUMENTS ARE TYPE 2 MONUMENTS (TYPICALLY 3/4" X 24" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD."

R/W PROJECT NUMBER 5720-00-03	SHEET NUMBER	TOTAL SHEETS
FEDERAL PROJECT NUMBER	4.01	2
PLAT OF RIGHT-OF-WAY REQUIRED FOR TOWN OF WILLOW SPRINGS, FERNDAL ROAD (PECATONICA RIVER BRIDGE P-33-0144)		
TOWN ROAD	LAFAYETTE COUNTY	
CONSTRUCTION PROJECT NUMBER 5720-00-73		

END RELOCATION ORDER STA. 12+00.00

1308.90' SOUTH AND 90.60' EAST OF THE EX CORNER OF SECTION 6, T.3N., R.3E., TOWN OF WILLOW SPRINGS, LAFAYETTE COUNTY, WI
Y = 184,759.18
X = 468,753.14



BEGIN RELOCATION ORDER

STA. 9+70.00

1619.87' SOUTH AND 125.01' EAST OF THE EX CORNER OF SECTION 6, T.3N., R.3E., TOWN OF WILLOW SPRINGS, LAFAYETTE COUNTY, WI
Y = 194,538.26
X = 468,787.54

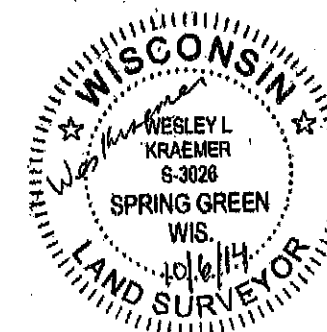
LAYOUT
SCALE 0 0.5 MI. 1 MI.
TOTAL NET LENGTH OF CENTERLINE = 0.044 MI.

JEWELL
associates engineers, inc.

Engineers - Surveyors - Architects

560 SUNRISE DRIVE
SPRING GREEN, WI 53588
PHONE : 608.588.7484
FAX : 608.588.9322

I HEREBY CERTIFY THAT THIS PLAT WAS MADE FOR THE TOWN OF WILLOW SPRINGS, LAFAYETTE COUNTY, WISCONSIN AND IS CORRECT TO THE BEST OF MY KNOWLEDGE AND BELIEF.



REVISION DATE
1/12/2015

APPROVED FOR THE TOWN OF WILLOW SPRINGS

DATE 10/14/14 James P. Dele (NAME AND TITLE)

COORDINATE TABLE - NEW R/W POINTS				
PT.#	STATION	OFFSET	Y	X
1	12+00.00	33.00 RT	194761.15	468785.08
2	11+09.91	33.00 RT	194670.99	468791.48
3	10+20.85	33.00 RT	194581.80	468795.59
4	9+70.00	33.00 RT	194566.45	468804.70
5	9+70.00	33.00 LT	194510.07	468770.38
6	9+88.00	33.00 LT	194529.37	468748.37
7	9+95.00	60.00 LT	194524.78	468718.70
8	10+15.00	55.00 LT	194565.77	468708.92
9	10+15.00	33.00 LT	194569.25	468730.64
10	10+20.85	33.00 LT	194578.76	468729.66
11	11+09.68	33.00 LT	194667.49	468725.57
12	12+00.00	33.00 LT	194757.19	468720.20

NOTES:
EXISTING C/L OF FERNDAL ROAD BASED ON CENTERLINE OF EXISTING PAVEMENT.

BASIS OF EXISTING R/W OF FERNDAL ROAD BASED ON CENTERLINE OF EXISTING PAVEMENT, WIS. STATUTE 82.31(2)

CURVE 1 DATA

PI STA. = 9+94.55
Y = 194,546.12
X = 468,764.21
Δ = 66°39'59"
D.A. = 110°11'03"
T = 34.20'
R = 52.00'
L = 60.50'
PC STA. = 9+60.35
Y = 194,534.04
X = 468,796.20
PT STA. = 10+20.85
Y = 194,580.28
X = 468,762.63
SE = NORMAL CROWN

PROPOSED RIGHT-OF-WAY CURVE TABLE						
CURVE	ARC LENGTH	RADIUS	DELTA ANGLE	CHORD BEARING	CHORD LENGTH	TANGENT
PRWC1	18.58'	19.00'	56°01'53"	S30°39'35"E	17.85'	10.11'
PRWC2	29.42'	85.00'	19°49'59"	N48°45'31"W	29.28'	14.86'
PRWC3	9.57'	85.00'	06°26'54"	N05°52'06"W	9.56'	4.79'

N.E. CORNER SEC. 6
FOUND 3/4" DIAMETER
IRON REBAR
Y = 199,187.89
X = 468,547.73

EAST LINE OF
THE NE 1/4 OF
SECTION 6

E 1/4 CORNER SEC. 6
FOUND 3/4" DIAMETER
IRON REBAR
X = 468,662.53
Y = 196,158.13

EAST LINE OF
THE SE 1/4 OF
SECTION 6

SCHEDULE OF LANDS & INTERESTS REQUIRED

PARCEL NUMBER	OWNER (S)	INTEREST REQUIRED	TOTAL ACRES	R/W ACRES REQUIRED			TOTAL ACRES REM.	H.E.
				NEW	EXISTING	TOTAL		
1	LARRY L. STEFFES & TABITHA M. STEFFES	HE	40.00	0.00	0.00	0.00	40.00	0.02
2	CLYDE A. HOLVERSON, JR. & DEBORAH J. HOLVERSON	FEE	9.00	0.01	0.13	0.14	8.86	--

NOTE: AREAS SHOWN IN THE TOTAL ACRES COLUMN MAY BE APPROXIMATE AND ARE DERIVED FROM THE TAX ROLLS OR OTHER AVAILABLE SOURCES AND MAY NOT INCLUDE LANDS OF THE OWNER WHICH ARE NOT CONTIGUOUS TO THE AREA TO BE ACQUIRED. OWNER'S NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTERESTS TO THE TOWN OF WILLOW SPRINGS.

TOWN OF WILLOW SPRINGS

SE 1/4 - SE 1/4
SEC. 6, T3N, R3E

OLD ABUTMENTS TO REMAIN

BRANCH
PECATONICA
RIVER

STRUCTURE P-33-0144 REQ'D.

①
LARRY L. STEFFES &
TABITHA M. STEFFES
DOC. #31D799
VOL. 236, PG. 859

LAKE LANE
INVESTMENTS, LLC

END RELOCATION ORDER
STA. 12+00.00

1398.96' SOUTH AND 90.60' EAST OF THE E 1/4 CORNER OF SECTION 6, T3N., R3E., TOWN OF WILLOW SPRINGS, LAFAYETTE COUNTY, WI
Y = 194,759.18
X = 468,753.14

BEGIN RELOCATION ORDER
STA. 9+70.00

1619.87' SOUTH AND 125.01' EAST OF THE E 1/4 CORNER OF SECTION 6, T3N., R3E., TOWN OF WILLOW SPRINGS, LAFAYETTE COUNTY, WI
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X = 468,787.54

②
CLYDE A. HOLVERSON, JR.
& DEBORAH J. HOLVERSON
DOC. #266358
VOL. 218, PG. 744

SW 1/4 - SW 1/4
SEC. 5, T3N, R3E

REVISION DATE 1/12/2015

DATE 10/14/14

SCALE, FEET

0 20 40

HWY: FERNDAL ROAD

STATE R/W PROJECT NUMBER: 5720-00-03

PLAT SHEET 4.02

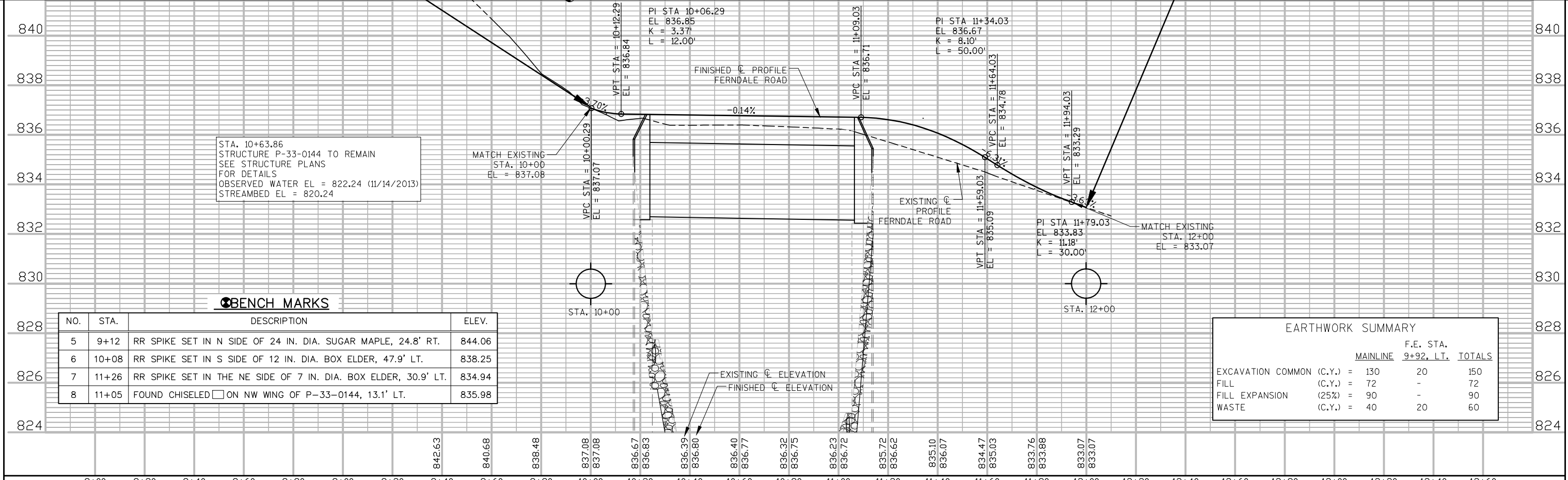
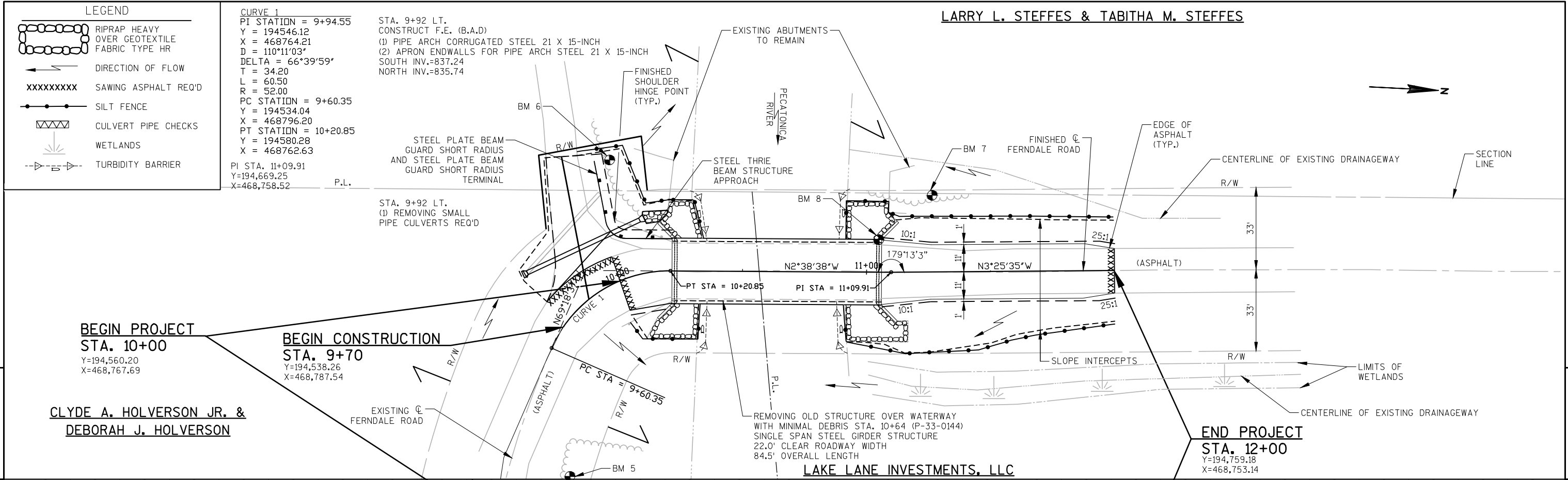
GRID FACTOR N/A

COUNTY: LAFAYETTE

CONSTRUCTION PROJECT NUMBER: 5720-00-73

PS&E SHEET

E

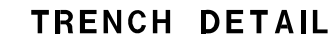


Standard Detail Drawing List

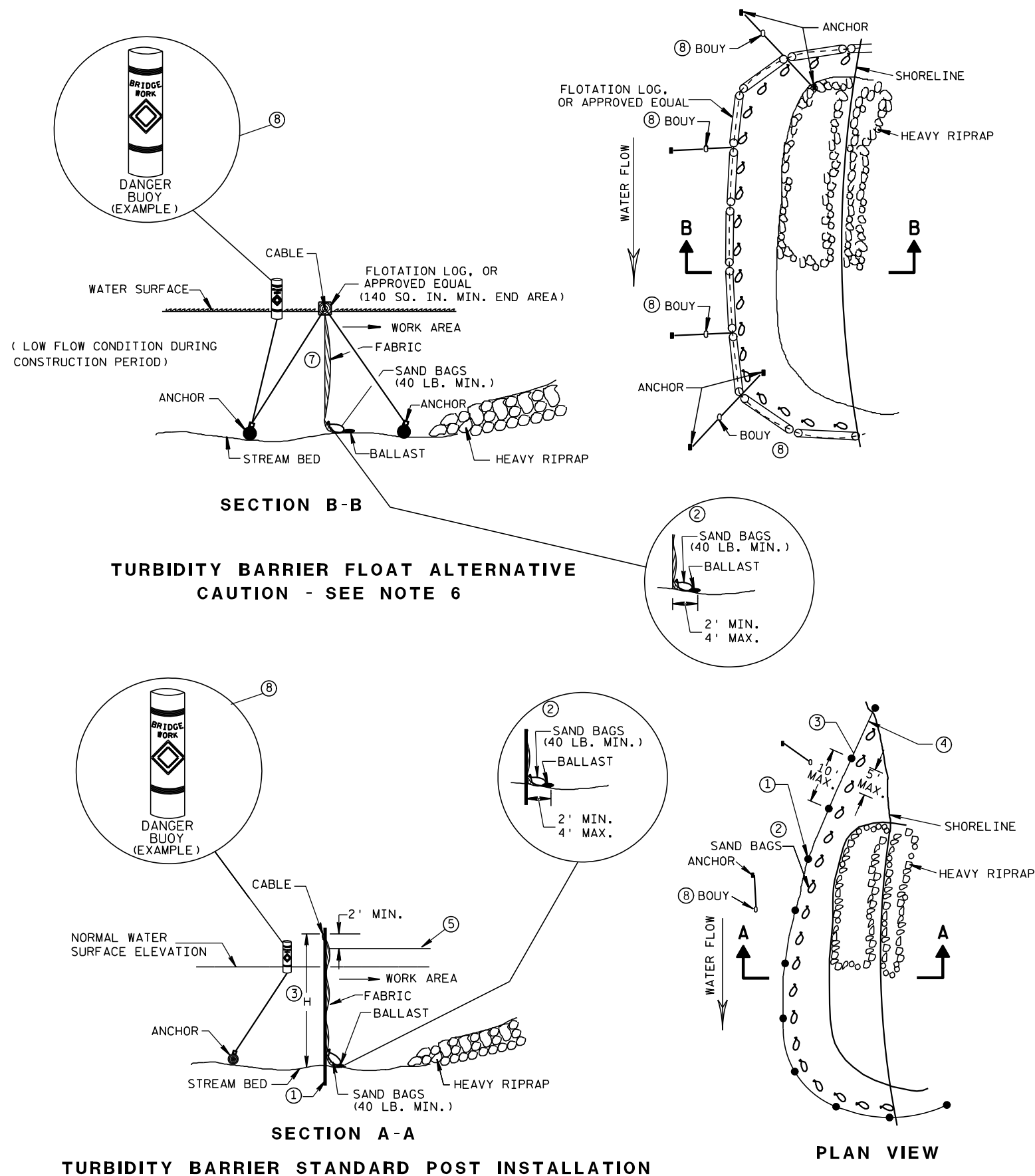
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
08F02-01	APRON ENDWALLS FOR PIPE ARCH AND ELLIPTICAL PIPE
12A03-10	NAME PLATE (STRUCTURES)
14B15-08A	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-08B	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-08C	STEEL PLATE BEAM GUARD, CLASS "A", INSTALLATION & ELEMENTS
14B18-06A	STEEL PLATE BEAM GUARD, CLASS "A" (AT BRIDGES, OBSTACLES AND SIDEROADS/DRI VEWAYS)
14B20-11A	STEEL THRI E BEAM STRUCTURE APPROACH
14B20-11F	STEEL THRI E BEAM STRUCTURE APPROACH, CONNECTION TO BRIDGE RAILING TYPE "M"
14B27-01A	STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL
14B27-01B	STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL
14B27-01C	STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL
15A01-11	MARKER POST FOR RIGHT-OF-WAY
15C02-05A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-05B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-07	SIGNING & MARKING FOR TWO LANE BRIDGES



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>4-29-05</u> DATE	<u>/S/ Beth Cannestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER

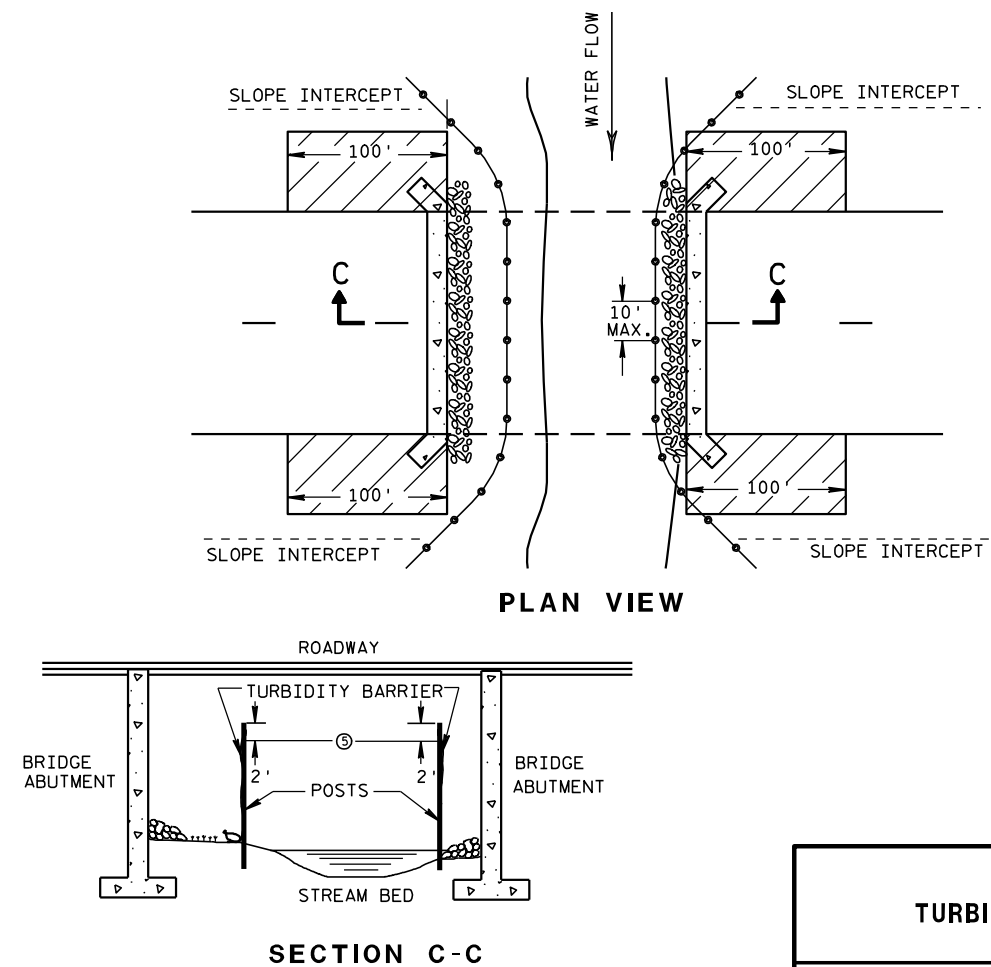


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

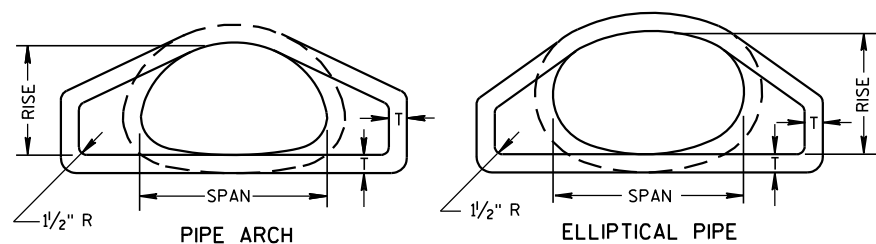
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

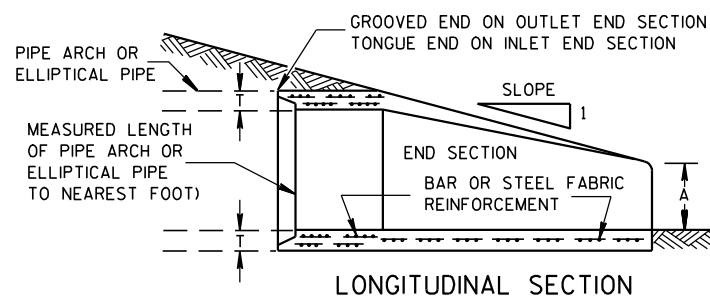
6/04/02
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

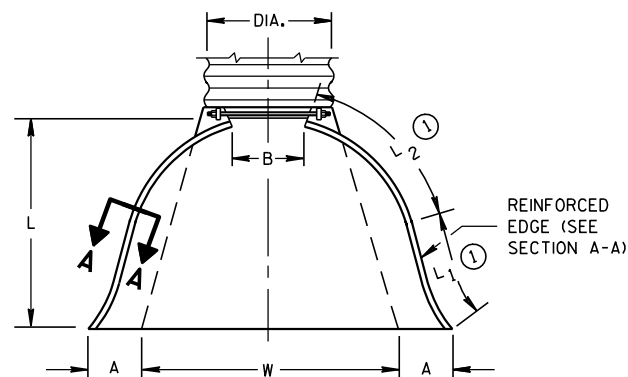


END VIEW



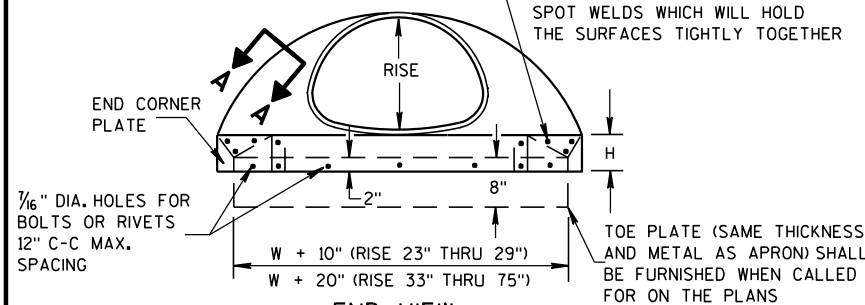
LONGITUDINAL SECTION

CONCRETE ENDWALLS

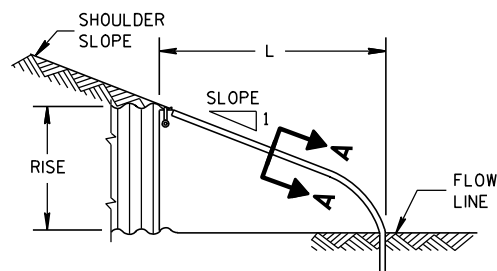
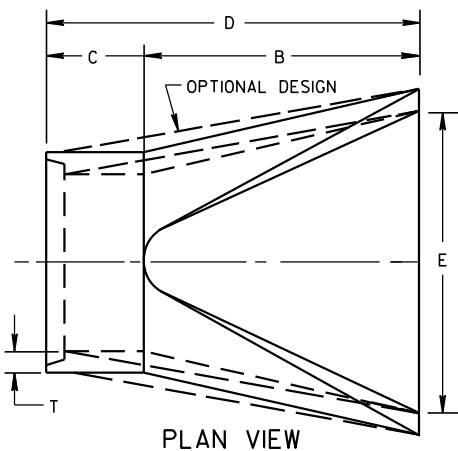


PLAN VIEW

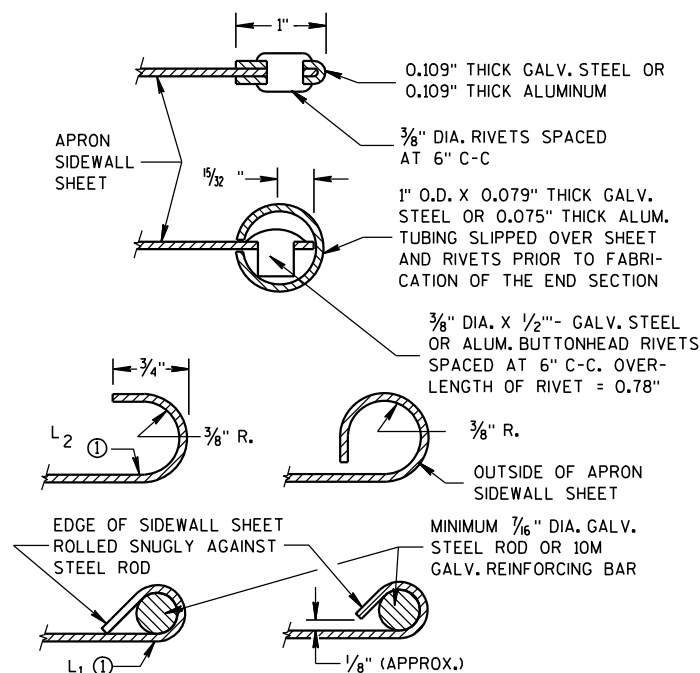
END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER



END VIEW

SIDE ELEVATION
METAL ENDWALLS

PLAN VIEW

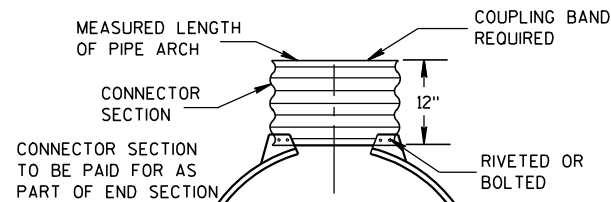


SECTION A-A



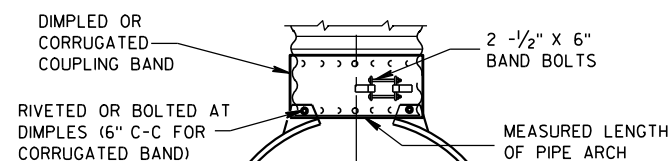
TYPE 2

FOR 17" X 13" THRU 112" X 75" PIPE ARCH



TYPE 3

FOR 64" X 43" THRU 112" X 75" PIPE ARCH



TYPE 5

ALTERNATE FOR:
ALL SIZES CORRUGATED PIPE ARCHESNOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL,
AND CORRUGATED BAND FITS INSIDE ENDWALL.

CONNECTION DETAILS

2- 2/3" X 1/2" CORRUGATIONS

EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")		
					(±1")	(MAX.)	(±1")	(±1 1/2")	①	①	(±2")		
15	17	13	.064	.060	7	9	6	19	14	16	30	2 1/2 to 1	1 Pc.
18	21	15	.064	.060	7	10	6	23	14	19 3/8	36	2 1/2 to 1	1 Pc.
21	24	18	.064	.060	8	12	6	28	18	21 3/4	42	2 1/2 to 1	1 Pc.
24	28	20	.064	.060	9	14	6	32	18	27 1/2	48	2 1/2 to 1	1 Pc.
30	35	24	.079	.075	10	16	6	39	18	37 5/8	60	2 1/2 to 1	1 Pc.
36	42	29	.079	.075	12	18	8	46	24	45 3/8	75	2 1/2 to 1	1 Pc.
42	49	33	.109	.105	13	21	9	53	24	54 3/4	85	2 1/2 to 1	2 Pc.
48	57	38	.109	.105	18	26	12	63	24	68	90	2 1/2 to 1	3 Pc.
54	64	43	.109	.105	18	30	12	70	24	72 3/4	102	2 1/4 to 1	3 Pc.
60	71	47	.109*	.105*	18	33	12	77	30	82 1/4	114	2 1/4 to 1	3 Pc.
66	77	52	.109*	.105*	18	36	12	77	—	—	126	2 to 1	3 Pc.
72	83	57	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.

3" X 1" CORRUGATIONS

EQUIV. DIA. (Inches)	(Inches)		MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	SPAN	RISE	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")		
					(±1")	(MAX.)	(±1")	(±1 1/2")	①	①	(±2")		
48	53	41	.109	.105	18	26	12	63	24	72 3/4	90	2 1/2 to 1	2 Pc.
54	60	46	.109	.105	18	30	12	70	30	82 1/4	102	2 to 1	2 Pc.
60	66	51	.109*	.105*	18	33	12	77	—	—	114	1 1/2 to 1	3 Pc.
66	73	55	.109*	.105*	18	36	12	77	—	—	126	1 1/2 to 1	3 Pc.
72	81	59	.109*	.105*	18	39	12	77	—	—	138	2 to 1	3 Pc.
78	87	63	.109*	.105*	22	38	12	77	—	—	148	1 1/2 to 1	3 Pc.
84	95	67	.109*	.105*	22	34	12	77	—	—	162	1 1/2 to 1	3 Pc.
90	103	71	.109*	.105*	22	38	12	77	—	—	174	1 1/2 to 1	3 Pc.
96	112	75	.109*	.105*	24	40	12	77	—	—	174	1 1/2 to 1	3 Pc.

NOTE: ALL SPLICES TO BE LAP RIVETED OR BOLTED.

* EXCEPT CENTER PANEL
SEE GENERAL NOTES

REINFORCED CONCRETE PIPE ARCH

EQUIV. DIA. (Inches)	DIMENSIONS (Inches)								APPROX. SLOPE
	** SPAN	** RISE	T	A	B	C	D	E	
	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	
24	29	18	3	8 1/2	39	33	72	48	3 to 1
30	36	22	3 1/2	9 1/2	50	46	96	60	3 to 1
36	44	27	4	11 1/8	60	36	96	72	3 to 1
42	51	31	4 1/2	15 1/8	60	36	96	78	3 to 1
48	58	36	5	21	60	36	96	84	3 to 1
54	65	40	5 1/2	25 1/2	60	36	96	90	3 to 1
60	73	45	6	31	60	36	96	96	3 to 1
72	88	54	7	31	60	39	99	120	2 to 1
84	102	62	8	28 1/2	83	19	102	144	2 to 1

REINFORCED CONCRETE ELLIPTICAL PIPE

EQUIV. DIA. (Inches)	DIMENSIONS (Inches)								APPROX. SLOPE
	** SPAN	** RISE	T	A	B	C	D	E	
	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	(Inches)	
24	30	19	3 1/4	8 1/2	39	33	72	48	3 to 1
30	38	24	3 3/4	9 1/2	54	18	72	60	3 to 1
36	45	29	4 1/2	11 1/8	60	24	84	72	2 1/2 to 1
42	53	34	5	15 1/4	60	36	96	78	2 1/2 to 1
48	60	38	5 1/2	21	60	36	96	84	2 1/2 to 1
54	68	43	6	25 1/2	60	36	96	90	2 1/2 to 1
60	76	48	6 1/2	30	60	36	96	96	2 1/2 to 1

**NOMINAL SIZE

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE APRON ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM APRON ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 66" X 51" PIPE ARCH AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE ARCH PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 77" X 52" THROUGH 112" X 75" APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

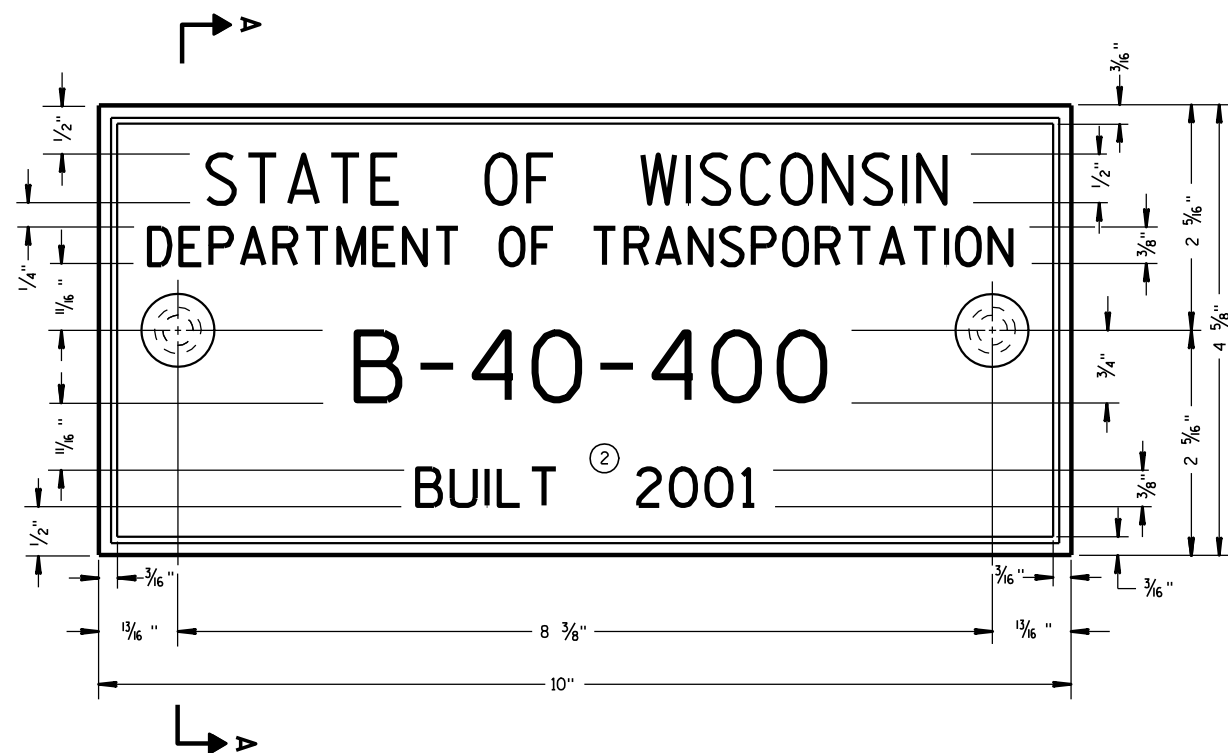
① FOR PIPE ARCH SIZES UP TO 73" X 55" A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
PIPE ARCH AND
ELLIPTICAL PIPESTATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

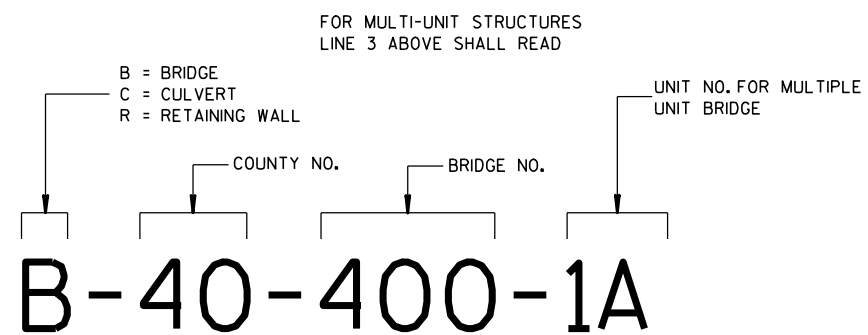
APPROVED

11/30/94
DATE/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



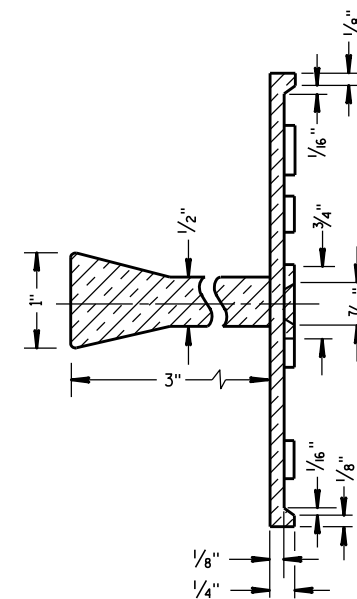
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

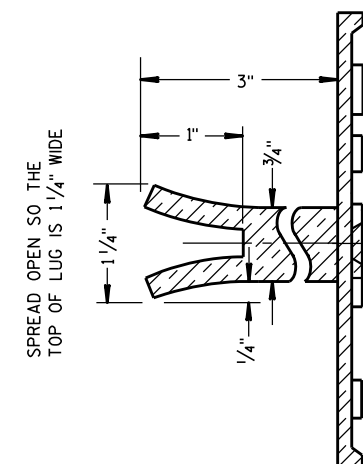
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

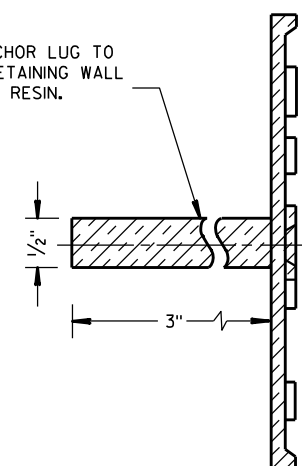


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

FHWA

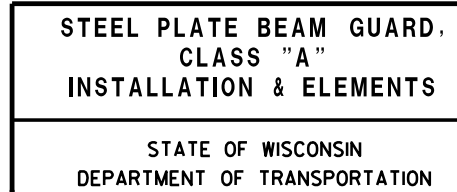
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

6

S.D.D. 14 B 15-8a

- 6

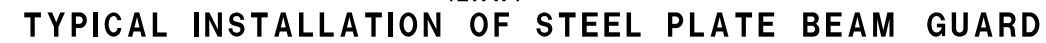
S.D.D. 14 B 15-8a



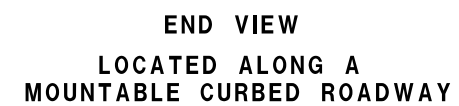
PLAN VIEW
STEEL POST, NOTCHED
PLASTIC BLOCKOUT & BEAM



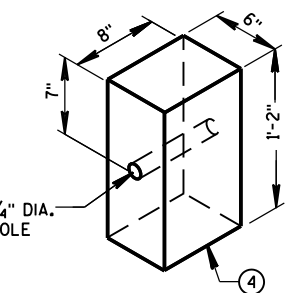
PLAN VIEW
WOOD POST, BLOCKOUT & BEAM



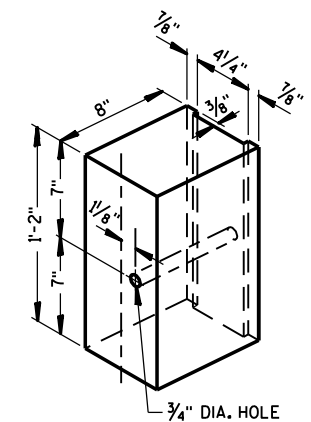
END VIEW
LONGER POST AT HALF
POST SPACING W BEAM
(LHW)



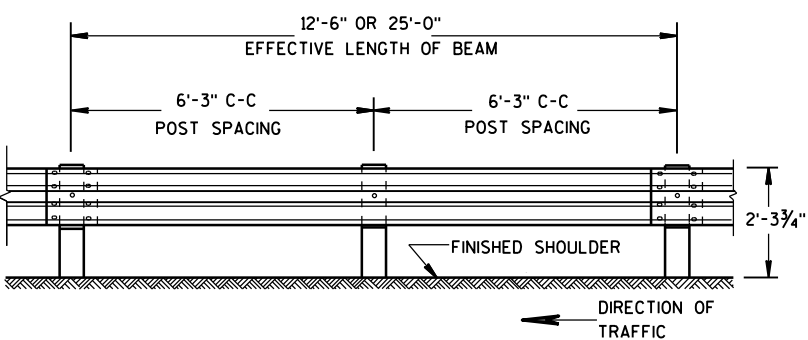
END VIEW
LOCATED ALONG A
MOUNTABLE CURBED ROADWAY



WOOD OR PLASTIC BLOCKOUT FOR WOOD POSTS



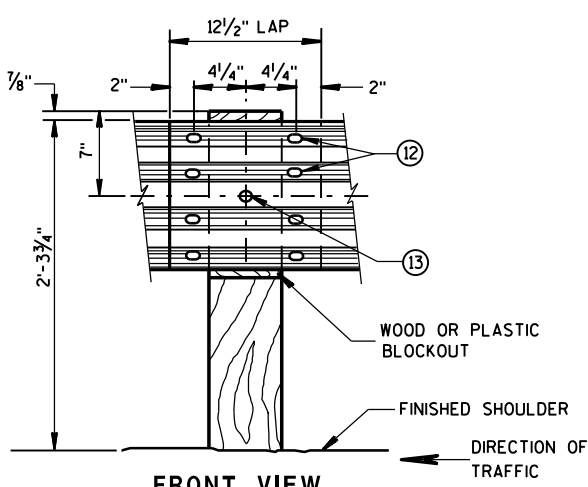
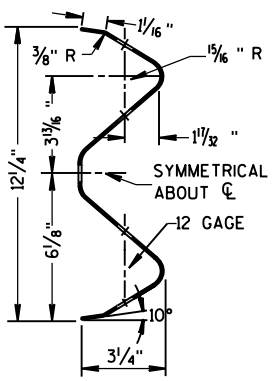
TYPICAL NOTCHED PLASTIC BLOCKOUT FOR STEEL POSTS ^①



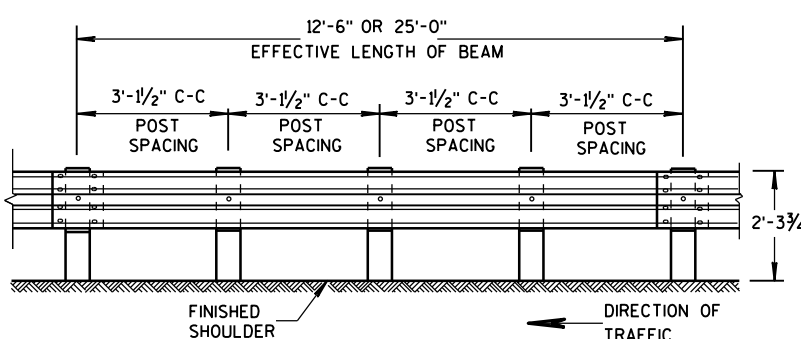
FRONT VIEW

POST SPACING STANDARD INSTALLATION

SECTION THRU W BEAM

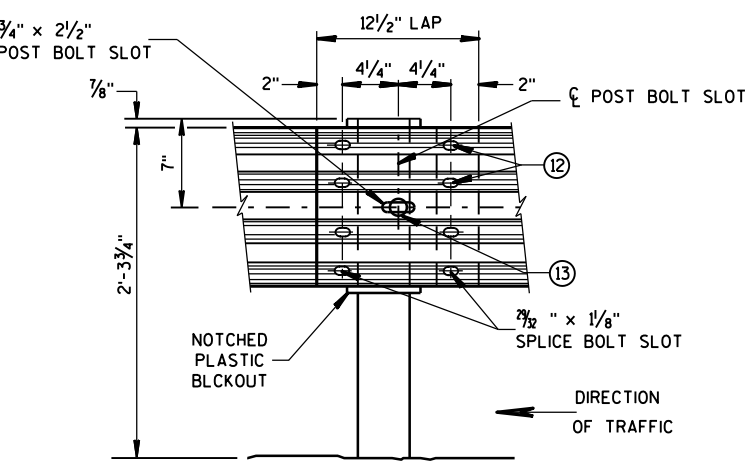


FRONT VIEW
BEAM SPLICE AT WOOD POST
AND POST MOUNTING DETAIL



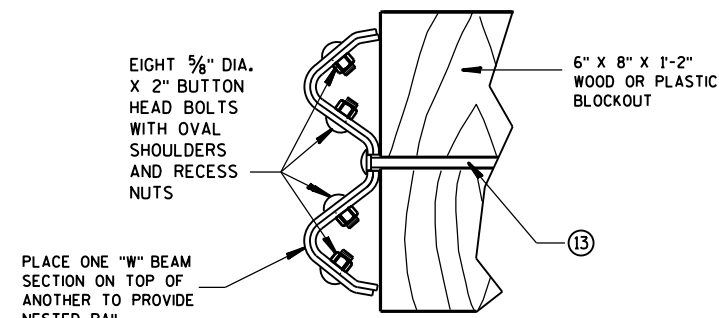
FRONT VIEW

POST SPACING FOR LONGER POST
AT HALF POST SPACING W BEAM (LHW)



FRONT VIEW
BEAM SPLICE AT STEEL POST

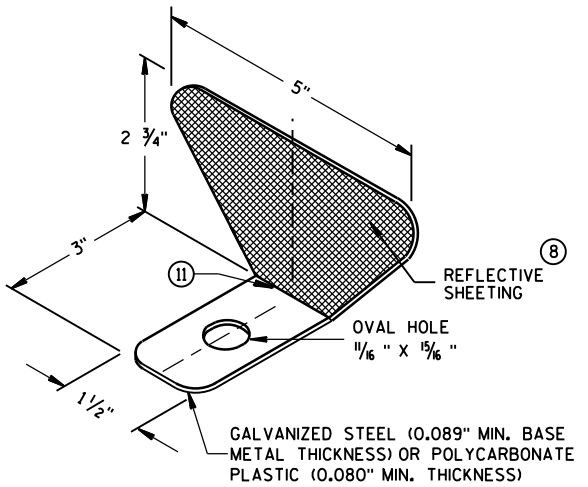
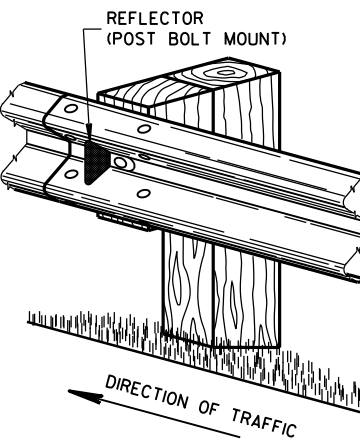
TYPICAL SPLICING DETAILS
OF STEEL PLATE BEAM GUARD



NESTED W BEAM (NW)
USE ALL OTHER STANDARD BEAM GUARD DETAILS FOR
CONSTRUCTING NESTED W BEAM (NW)

REFLECTOR SPACING^⑨

	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1 ^⑩	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2 ^⑪	3
	> 200'	100' C-C	2	



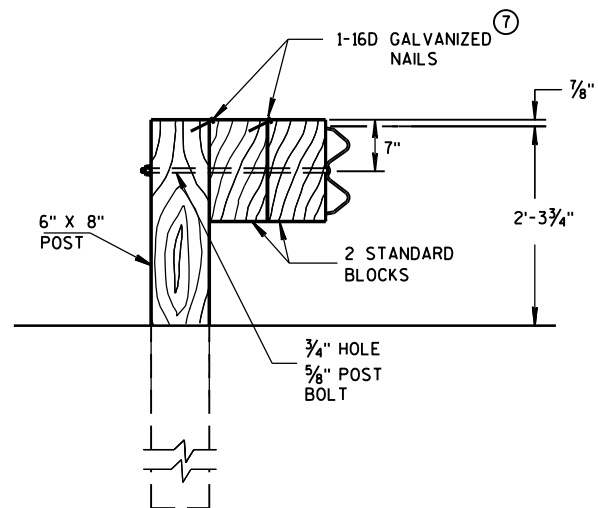
ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

GENERAL NOTES

- ⑧ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
- ⑨ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- ⑩ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ⑪ PROVIDE AN ANGLE OF BEND OF 90° ± 1° FOR TWO-SIDED REFLECTORS.
- ⑫ 8 - 5/8" φ X 2" BUTTON HEAD BOLTS WITH OVAL SHOULDERS & RECESS NUTS.
- ⑬ 5/8" DIA. BUTTON HEAD BOLT AND RECESS NUT WITH 5/8" DIA. F844 FLAT WASHER UNDER NUT.

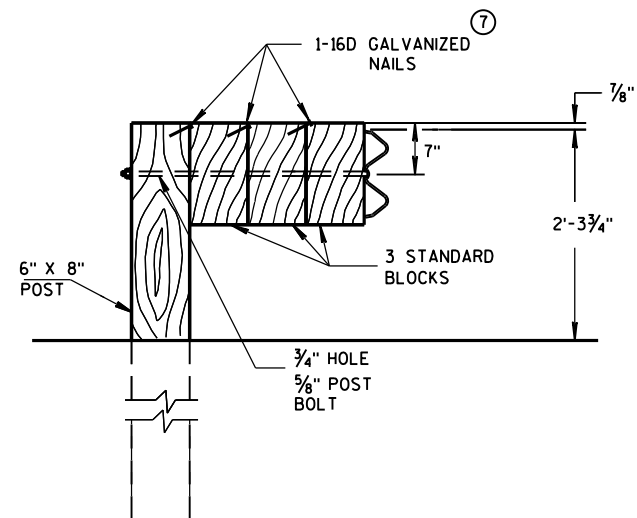
STEEL PLATE BEAM GUARD,
CLASS "A",
INSTALLATION & ELEMENTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR DOUBLE BLOCKS

THE NUMBER OF DOUBLE BLOCK POSTS
WITHIN A BARRIER RUN IS UNLIMITED

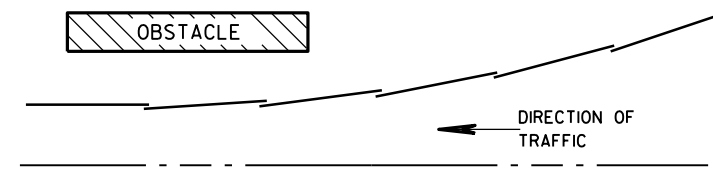


DETAIL FOR TRIPLE BLOCKS

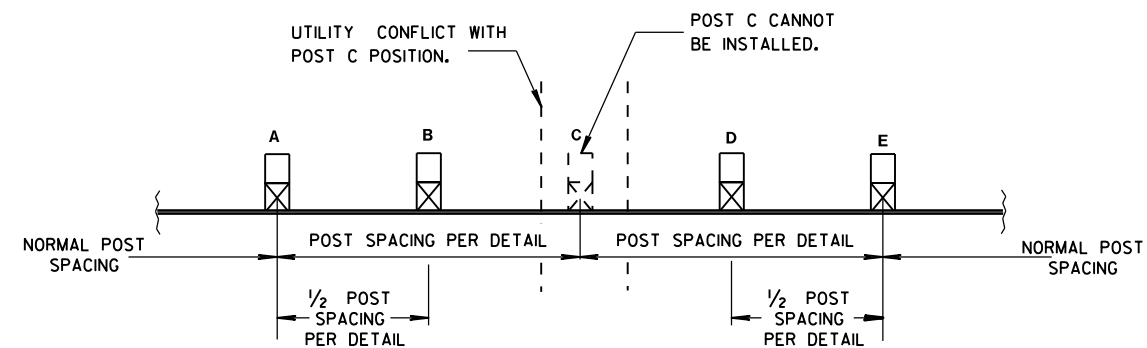
TRIPLE BLOCK DETAIL IS LIMITED TO ONE
LOCATION WITHIN A BEAM GUARD RUN.

NOTES: USE DOUBLE OR TRIPLE BLOCKS WHEN UNDERGROUND OBSTACLES
PREVENT THE POST FROM BEING INSTALLED.

DO NOT USE EXTRA BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND
SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION
DISTANCE OF THE BARRIER.



PLAN VIEW BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION

STEEL PLATE BEAM GUARD,
CLASS "A",
INSTALLATION & ELEMENTS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

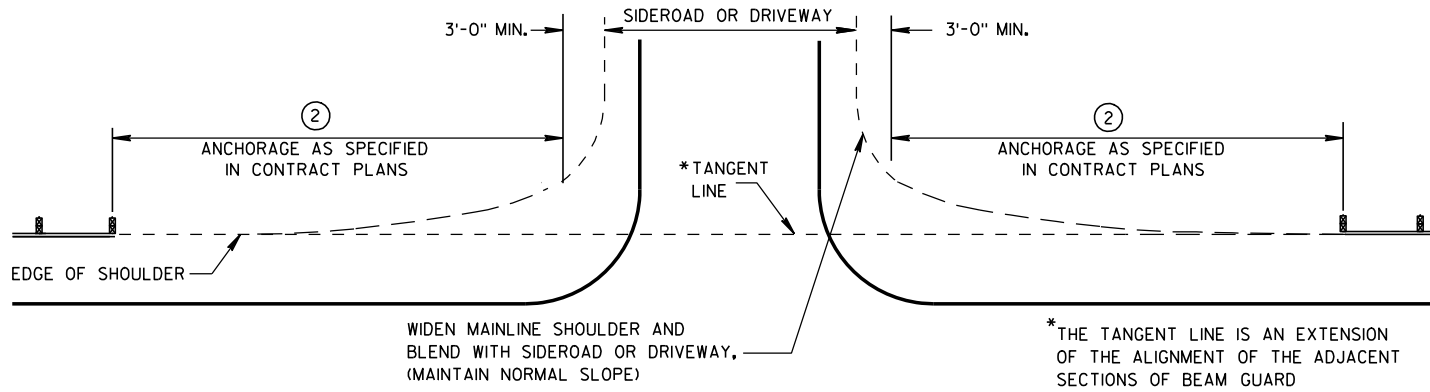
APPROVED

June 2014

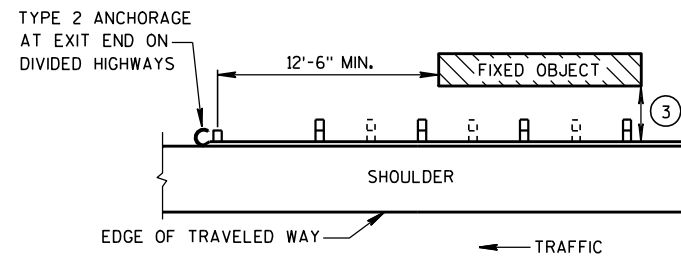
DATE

FHWA

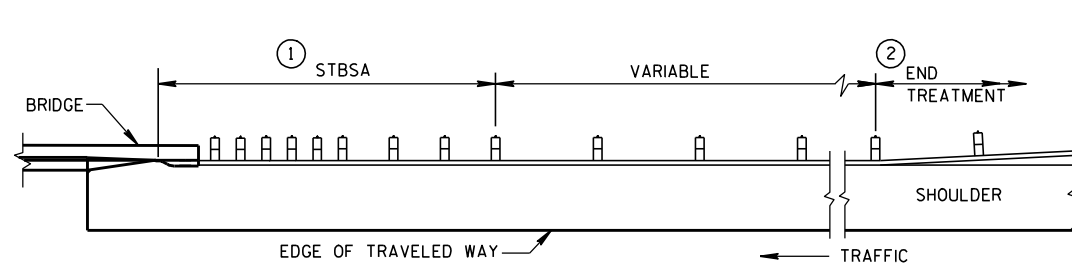
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



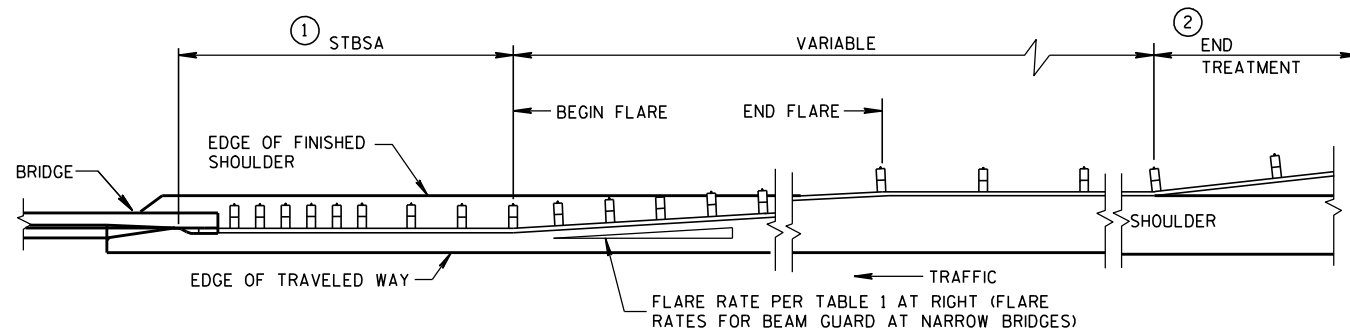
BEAM GUARD AT SIDEROADS OR DRIVEWAYS



BEAM GUARD AT OBSTACLES EXIT END - ONE WAY TRAFFIC



BEAM GUARD AT FULL WIDTH BRIDGES



BEAM GUARD AT NARROW BRIDGES (FLARED TO SHOULDER EDGE, THEN PARALLEL TO ROADWAY)

GENERAL NOTES

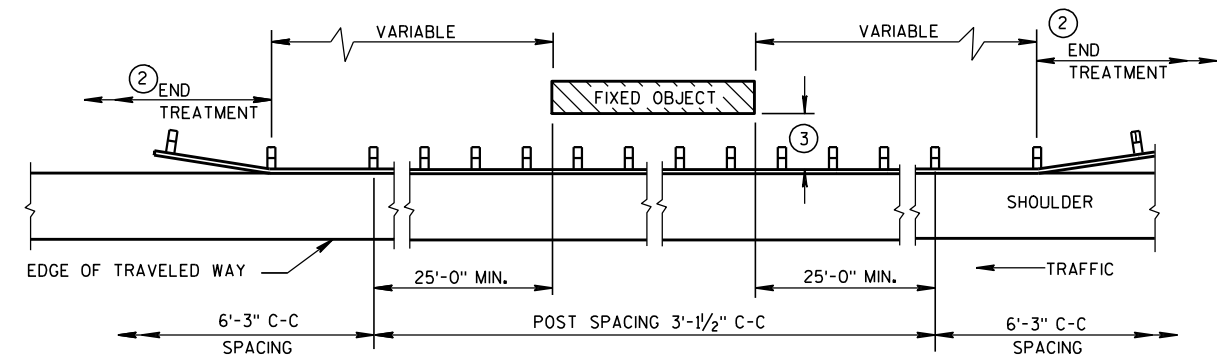
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP SHALL CONFORM TO THE PERTINENT STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

W6 X 9 OR W6 X 8.5 STEEL POSTS WITH NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POSTS WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS.

THE LOCATIONS AND LENGTHS OF BEAM GUARD ARE SHOWN ELSEWHERE IN THE PLAN.

- ① STEEL THRIE BEAM STRUCTURAL APPROACH (STBSA) - SEE CURRENT SDD 14B20.
- ② USE AN APPROVED END TREATMENT FOR THE TRAFFIC APPROACH SIDE OF BRIDGE/OBSTACLES. USE TYPE 2 ANCHORAGE ONLY AT THE DOWNSTREAM ENDS OF BEAM GUARD LOCATED ALONG ROADWAYS WITH ONE WAY TRAFFIC.

MINIMUM LATERAL DISTANCE FROM FACE OF BEAM GUARD TO FIXED OBJECT	POST SPACING
3'-6"	3' - 1½"
4'-6"	6' - 3"



BEAM GUARD AT OBSTACLES - TWO WAY TRAFFIC

(RAIL TO OBSTACLE CLEARANCE 3'-6" TO 4'-6")

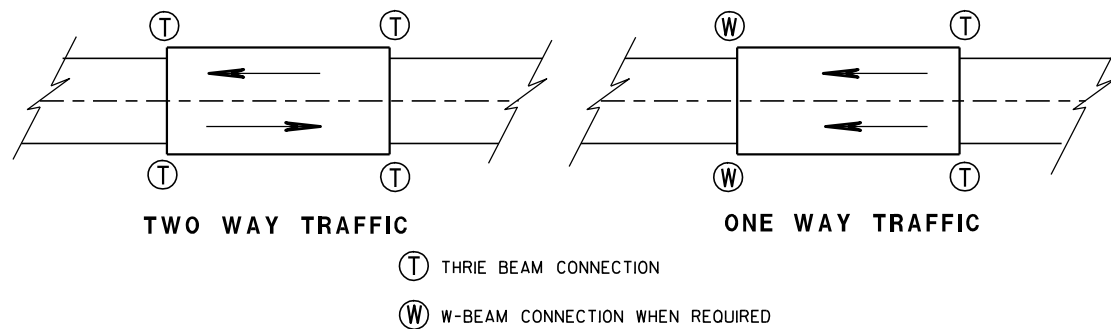
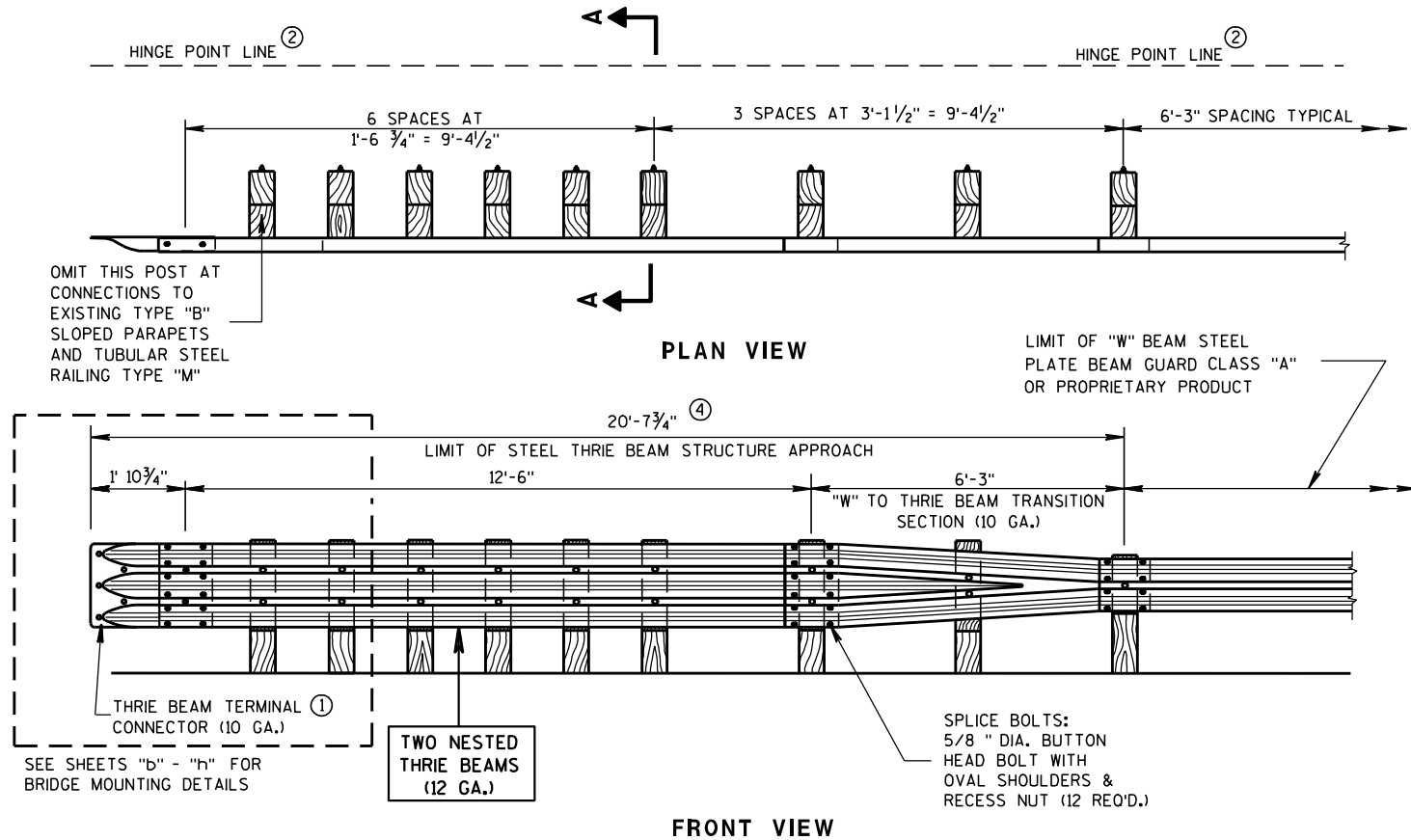
TABLE 1
FLARE RATES FOR BEAM
GUARD AT NARROW BRIDGES

POSTED SPEED (MPH)	FLARE RATE
25	13:1
30	15:1
35	16:1
40	18:1
45	21:1
50	24:1
55	26:1
65	30:1

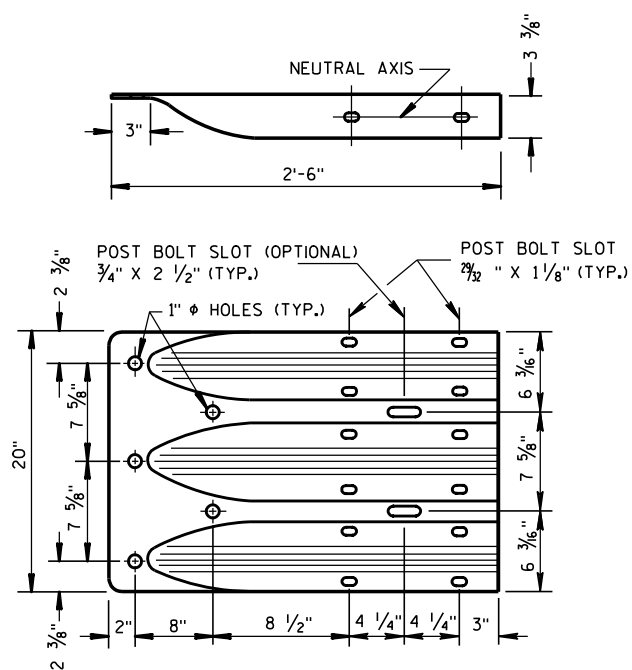
STEEL PLATE BEAM GUARD
CLASS "A"
AT BRIDGES, OBSTACLES
AND SIDEROADS/DRIVEWAYS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

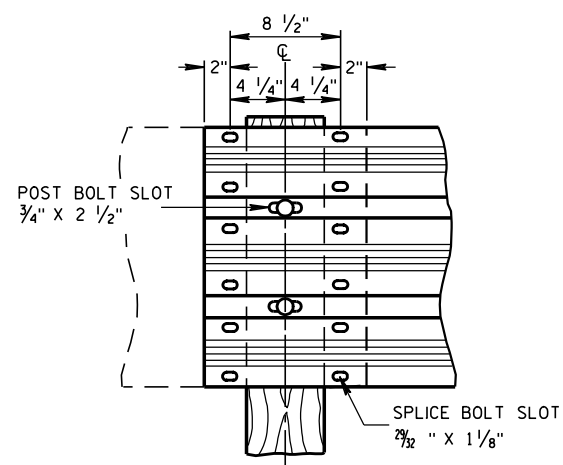
APPROVED
8-21-07
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



THRIE BEAM TERMINAL CONNECTOR



THRIE BEAM SPLICE

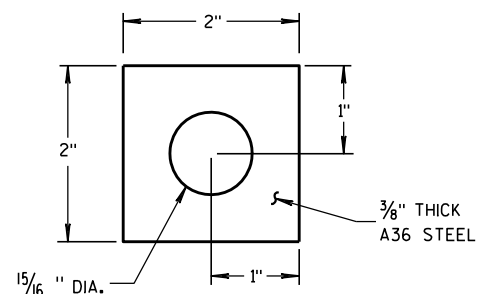
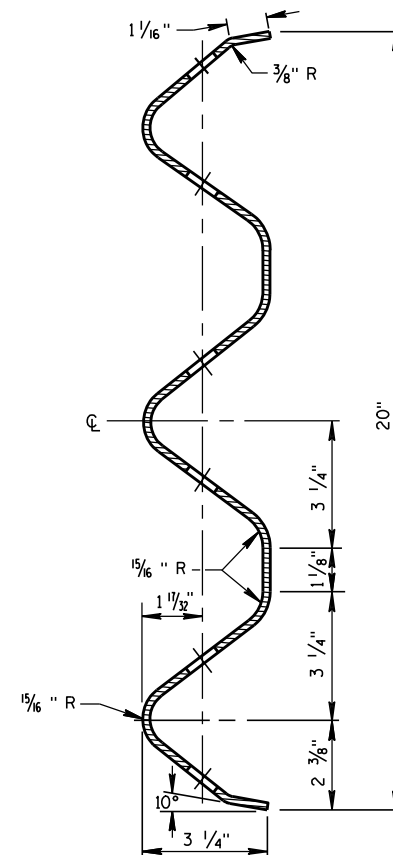


PLATE WASHER DETAIL



SECTION THRU THRIE BEAM RAIL ELEMENT

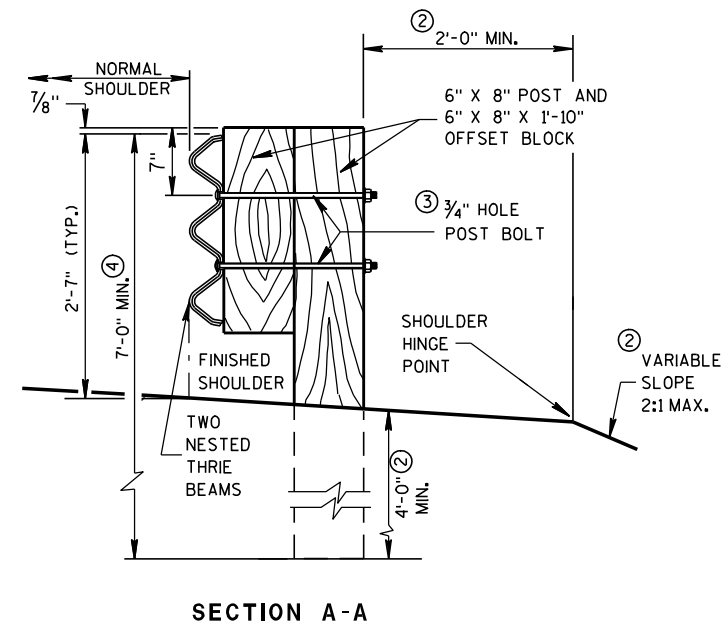
GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATIONS.

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B15 FOR MORE DETAILS.

- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② MINIMUM EMBEDMENT SHALL BE 4'-0". WHERE EXISTING CONDITIONS DO NOT PERMIT THE APPROPRIATE EARTHWORK SHOWN ON THE PLAN TYPICAL SECTIONS OR DETAILS, THE ENGINEER MAY ALLOW THE REDUCTION OR ELIMINATION OF THE 2 FOOT DISTANCE TO THE HINGE POINT. OTHERWISE BUILD AS THE PLAN SHOWS OR AS THE ENGINEER DIRECTS. IF THE 2 FOOT DISTANCE TO THE HINGE POINT IS REDUCED OR ELIMINATED, INCREASE THE POST EMBEDMENT DEPTH TO 4'-6" OR MORE.
- ③ POST BOLTS ARE 5/8" DIAMETER ASTM A307 BUTTON HEAD BOLT. A POST BOLT REQUIRES A 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX AND A 5/8" DIAMETER F844 FLAT WASHER. LENGTH OF POST BOLT MAY VARY.
- ④ ALL WOOD POSTS MUST BE 6" X 8" AND AT LEAST 7'-0" LONG.



STEEL THRIE BEAM STRUCTURE APPROACH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

8/31/2012

DATE

FHWA

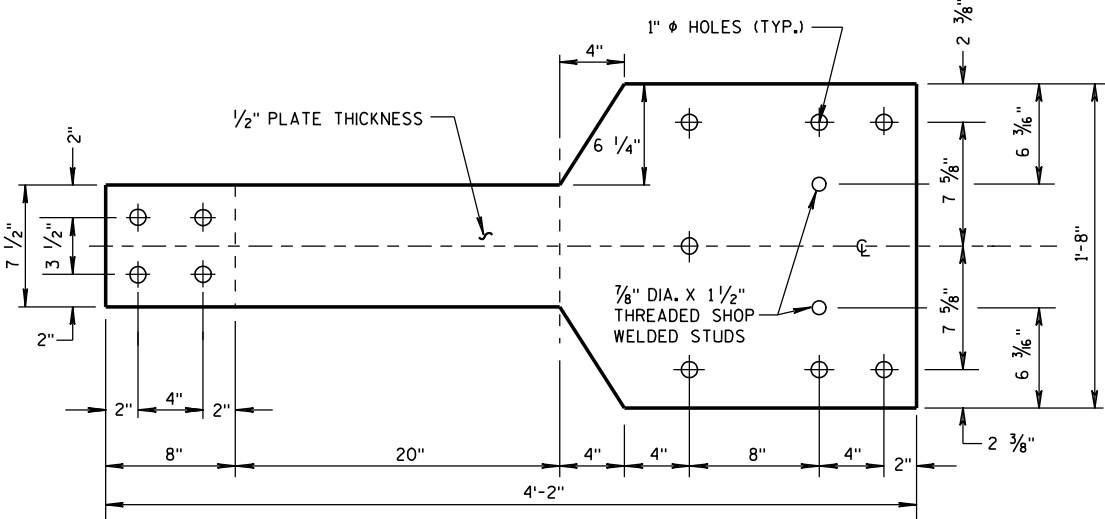
/s/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

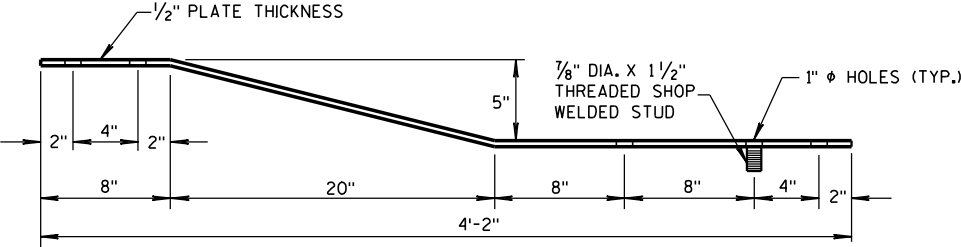
ENGINEER

GENERAL NOTES

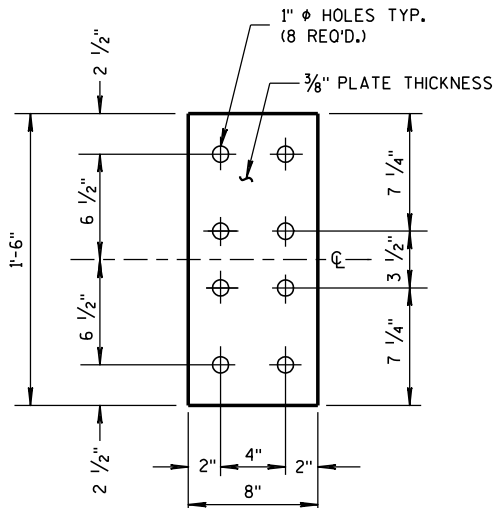
① VARY THIS DIMENSION DEPENDING ON ABUTMENT TYPE, WINGWALL DETAILS, AND ANGLE OF SKEW. PLACE THE FIRST WOOD POST OFF THE BRIDGE SHALL BE AS CLOSE AS FEASIBLE TO THE STEEL END POST.



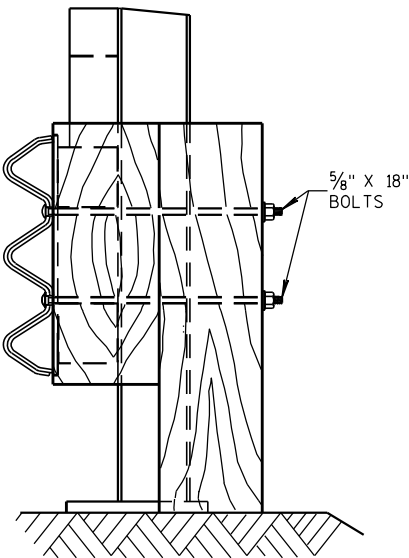
FRONT VIEW



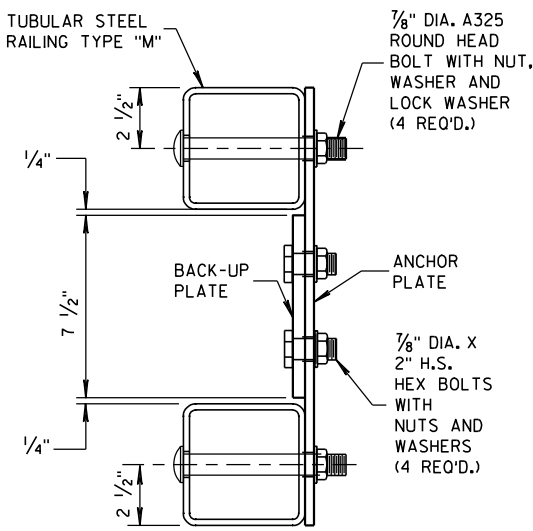
**PLAN VIEW
BACK-UP PLATE DETAIL, TYPE "M"**



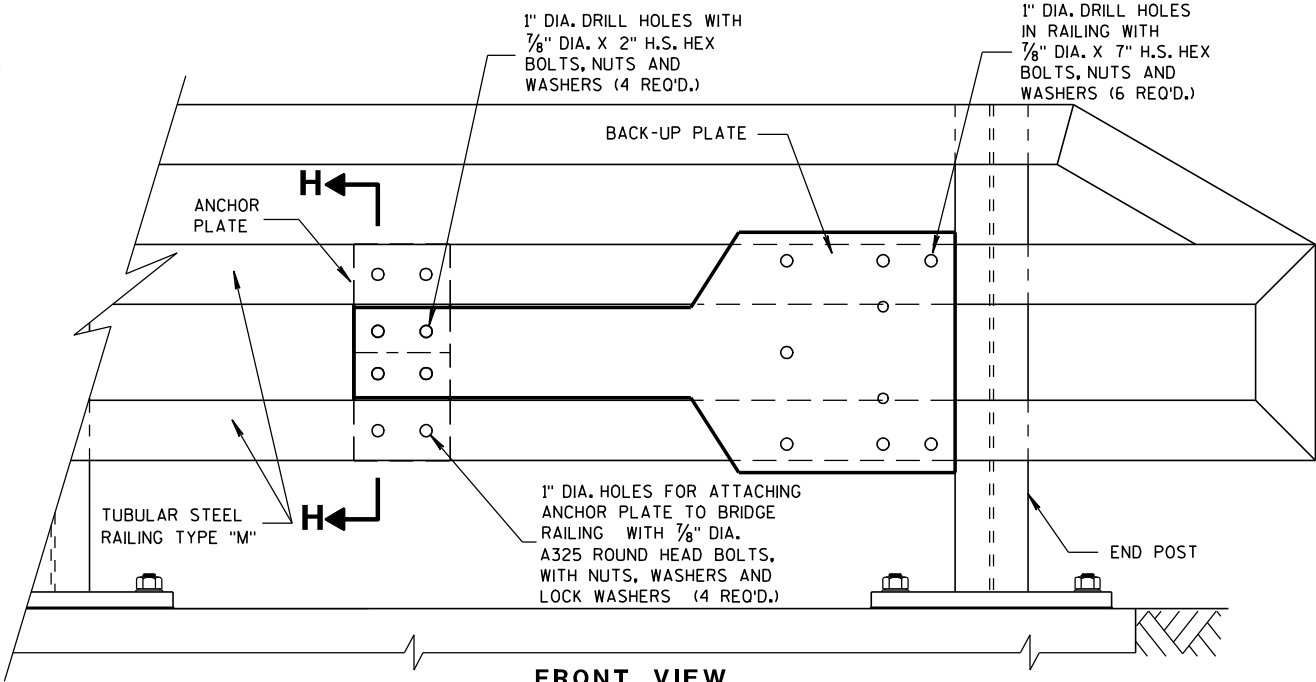
**FRONT VIEW
ANCHOR PLATE DETAIL,
TYPE "M"**



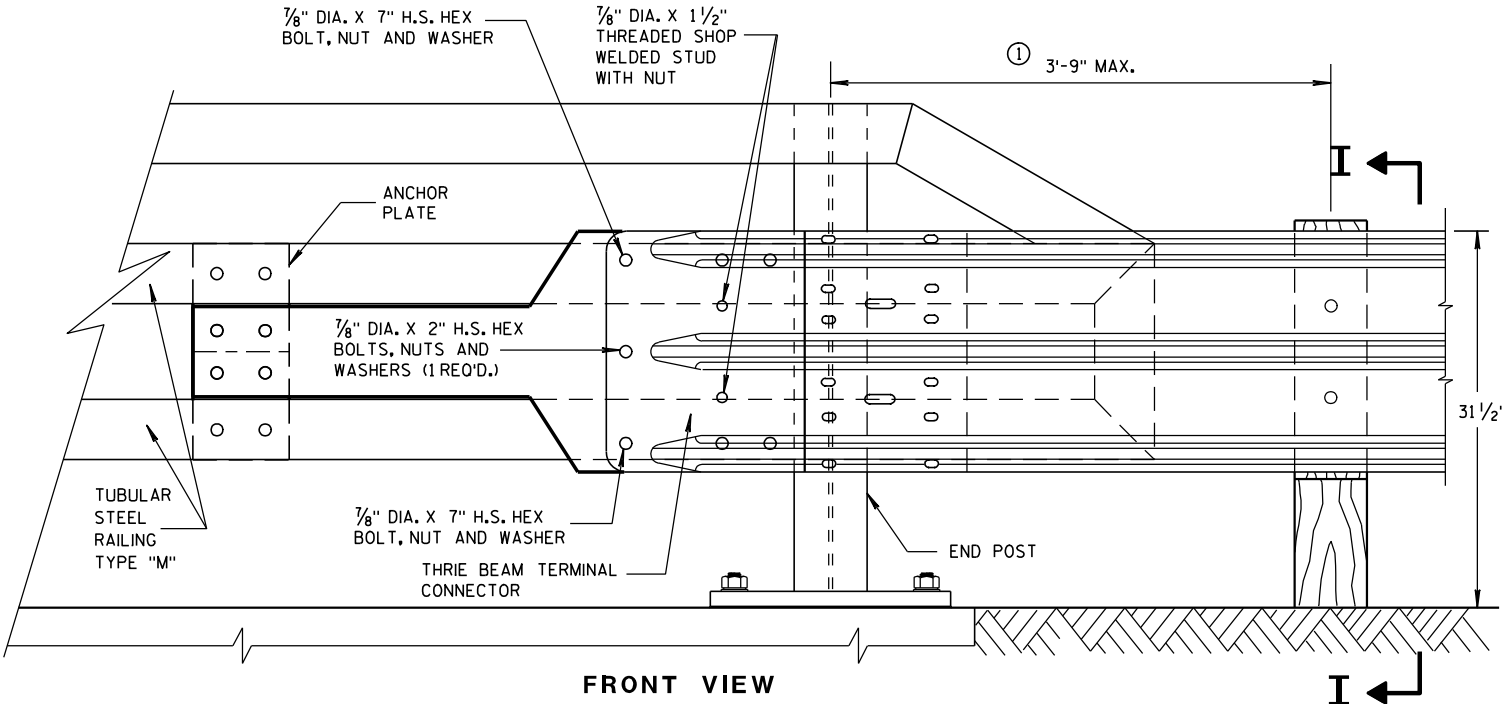
SECTION I-I



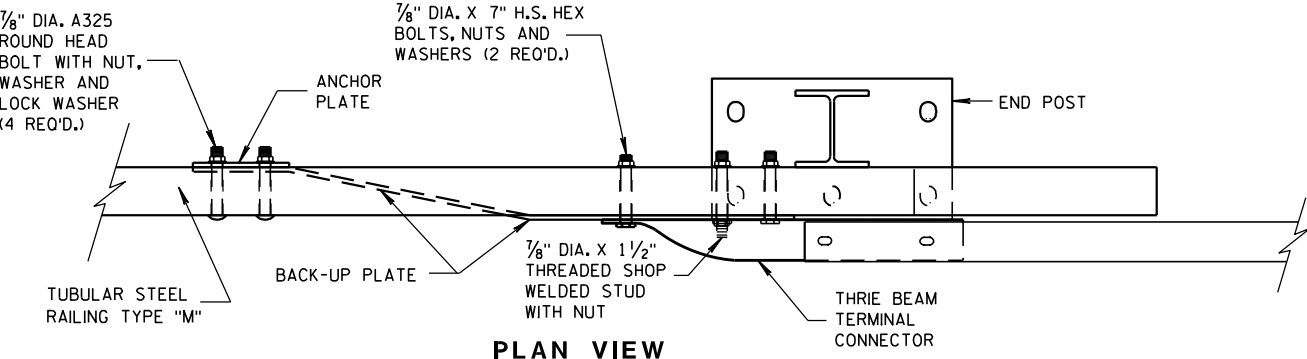
SECTION H-H



**FRONT VIEW
ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"**



FRONT VIEW



PLAN VIEW

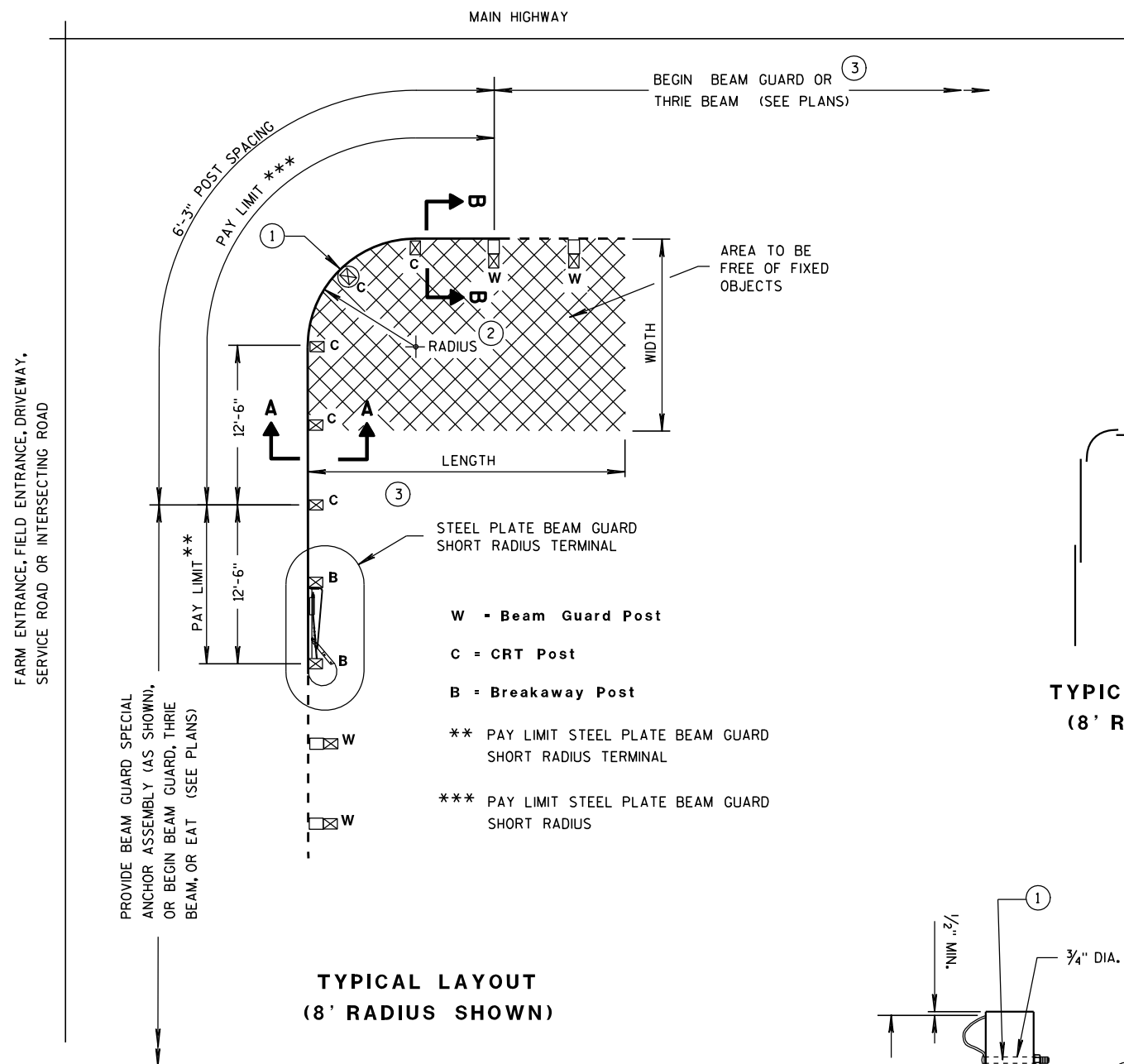
THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

**STEEL THRIE BEAM STRUCTURE
APPROACH CONNECTION TO
BRIDGE RAILING TYPE "M"**

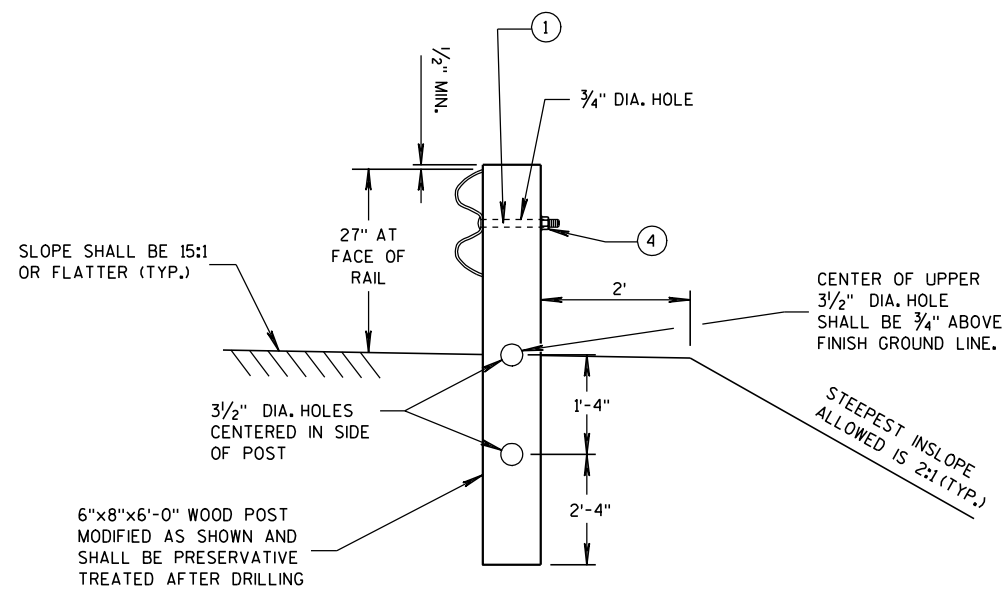
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/31/2012
DATE
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



**TYPICAL LAYOUT
(8' RADIUS SHOWN)**



**SECTION A-A
(CRT POST)**

STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL

GENERAL NOTES

ALL ANGLES, CHANNELS, AND PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A36 AND THE STRUCTURAL TUBING SHALL CONFORM TO ASTM A 500. WELDING SHALL MEET THE CURRENT REQUIREMENTS OF THE AMERICAN WELDING SOCIETY STRUCTURAL WELDING CODE ANSI/AWS D1.1. ALL STRUCTURAL STEEL SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A 123. PUNCHING, DRILLING, CUTTING, OR WELDING WILL NOT BE PERMITTED AFTER GALVANIZING. FURNISH AND INSTALL HARDWARE PER STANDARD SPECIFICATION 614.2, UNLESS NOTED OTHERWISE.

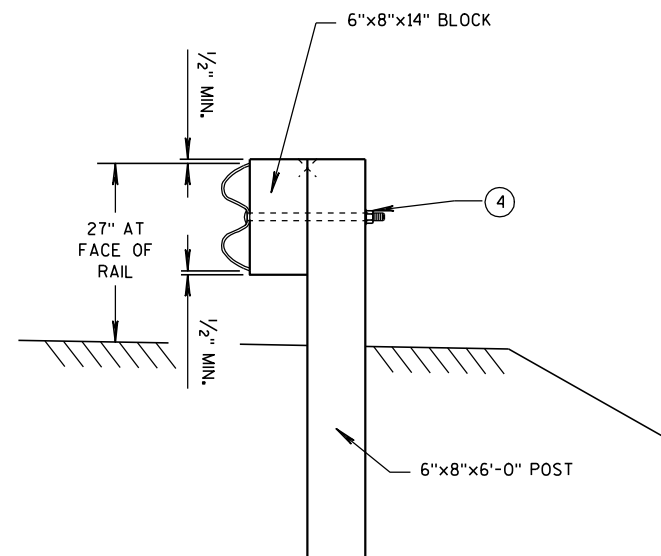
SHOP BEND CURVED RAIL SECTIONS.

SEE STANDARD DETAIL DRAWING 14 B 15 FOR OTHER DETAIL.

- ① ON THE 8 FOOT RADIUS INSTALLATION, DO NOT INSTALL BUTTON HEAD BOLT AT CENTER CRT POST.
- ② RADIUS FROM 8' - 36'. SEE PLAN.
- ③ HEIGHT TRANSITION MAY BE REQUIRED. SEE PLAN OR PROJECT ENGINEER.
- ④ 5/8" ϕ X 1'-6" BUTTON HEAD BOLT AND RECESS NUT WITH ROUND WASHER UNDER NUT.

RADIUS	NUMBER OF CRT POSTS	*NUMBER AND LENGTH OF CURVED RAILS	REQUIRED AREA FREE OF FIXED OBJECTS (LENGTH x WIDTH)
8'	5	1 at 12.5'	25' x 15'
16'	7	1 at 25'	30' x 15'
24'	9	1 at 25' and 1 at 12.5'	40' x 20'
32'	11	2 at 25'	50' x 20'

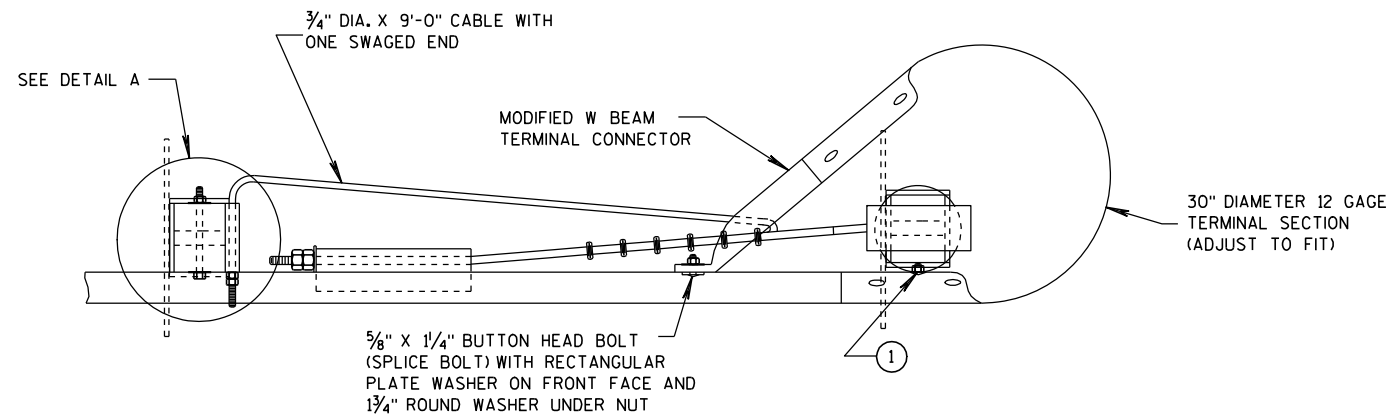
* THE NUMBER OF RAILS IS BASED ON A 90° INTERSECTION. SEE PLAN FOR NON 90° INSTALLATIONS.



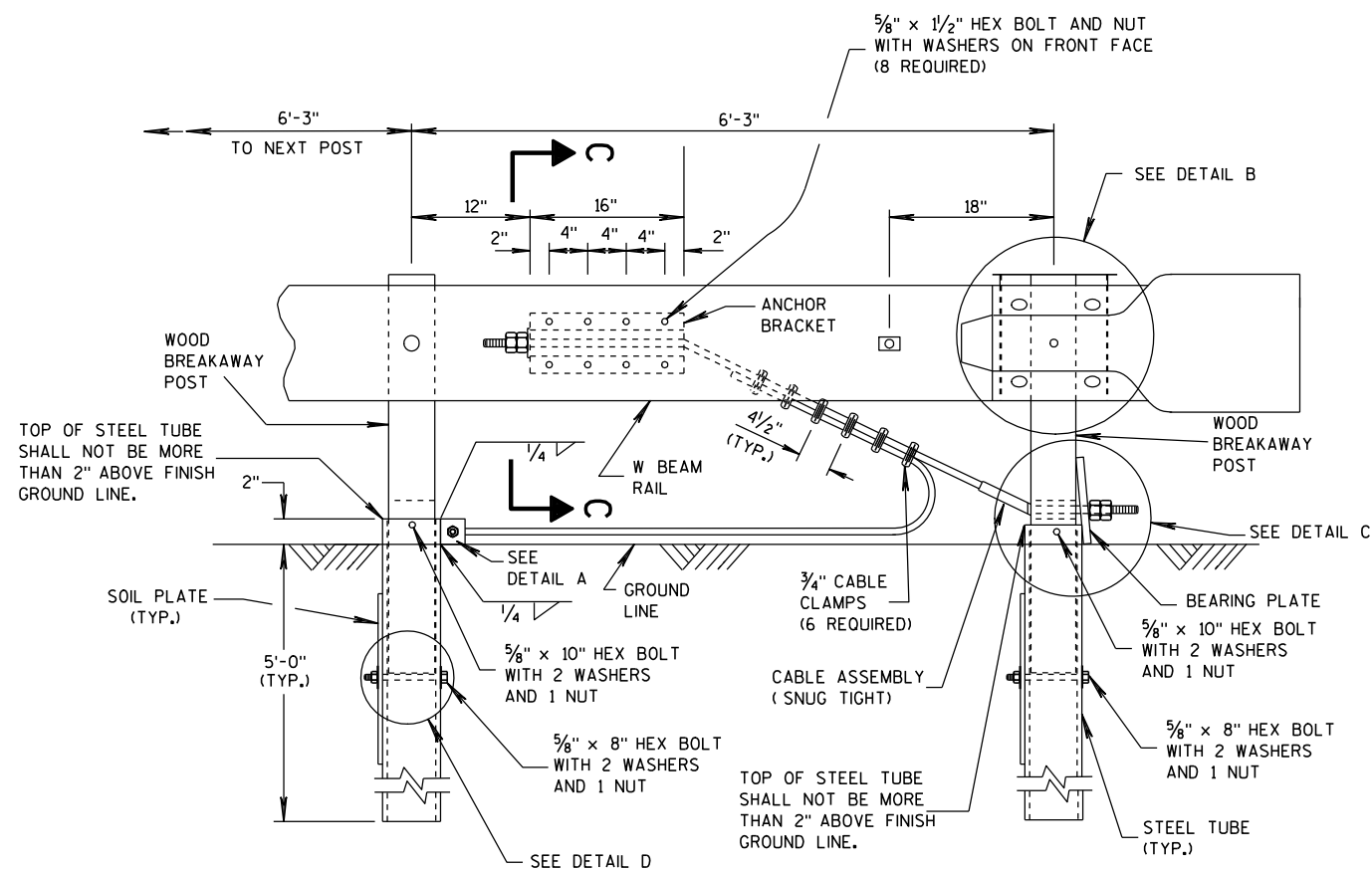
**SECTION B-B
(BEAM GUARD POST)**

**STEEL PLATE BEAM GUARD
SHORT RADIUS TERMINAL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



PLAN VIEW

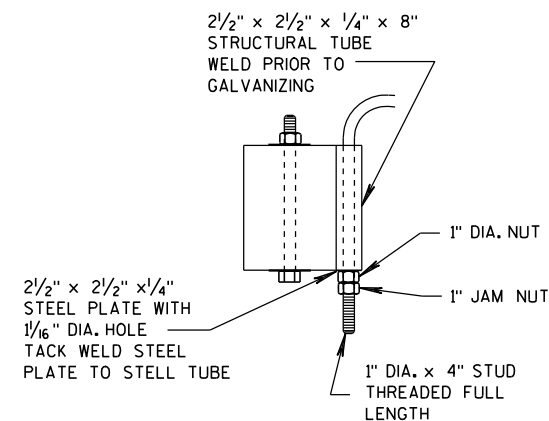


ELEVATION VIEW

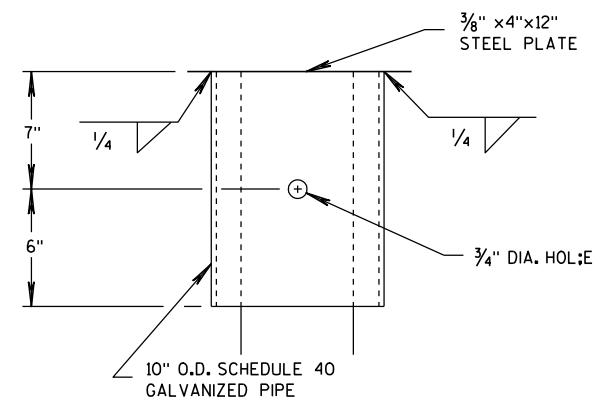
STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL

GENERAL NOTES

- 1 ATTACH W BEAM RAIL TO THE STEEL PIPE WITH A 5/8" X 2" BUTTON HEAD BOLT WITH NO WASHER. CONNECTION TO THE POST IS NOT REQUIRED.
- INSTALL GALVANIZED 3/4" (6X19) PREFORMED WIRE OR INDEPENDENT WIRE ROPE CORE CONFORMING TO AASHTO M 30. MANUFACTURE WIRE ROPE OUT OF IMPROVED FLOW STEEL WITH A MINIMUM BREAKING STRENGTH OF 42,800 PSI.



DETAIL A

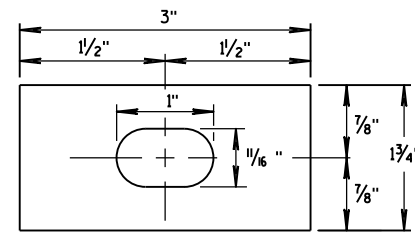


DETAIL B

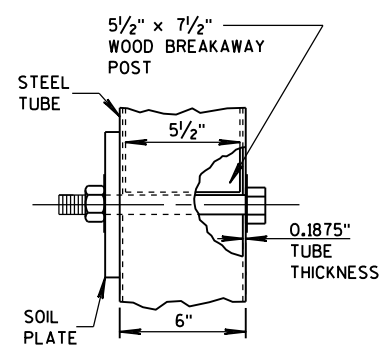
(BEAM GUARD AND TERMINAL SECTION NOT SHOWN)

STEEL PLATE BEAM GUARD
SHORT RADIUS TERMINAL

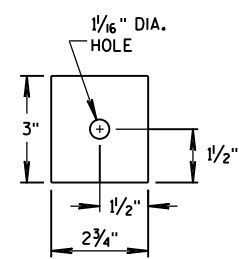
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



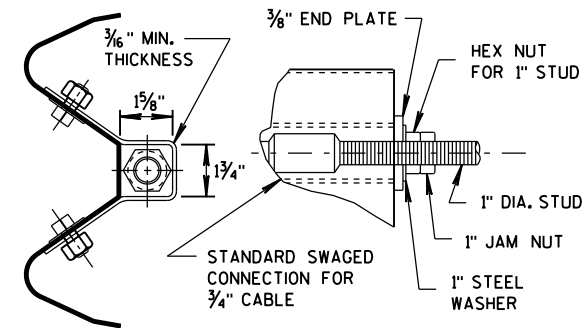
RECTANGULAR PLATE WASHER



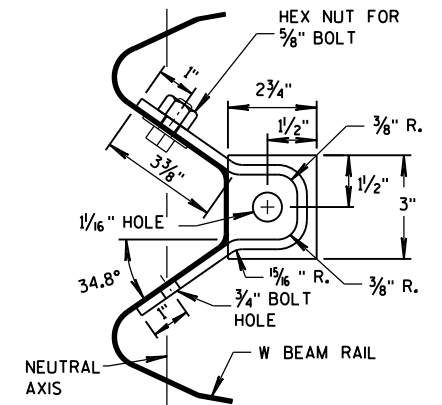
DETAIL D



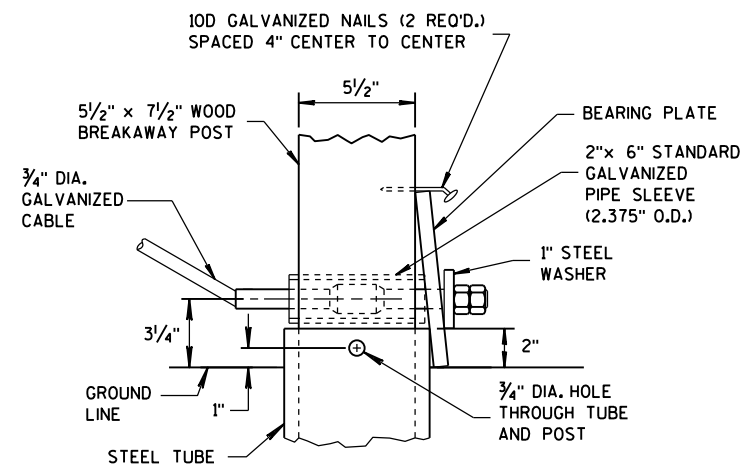
END PLATE



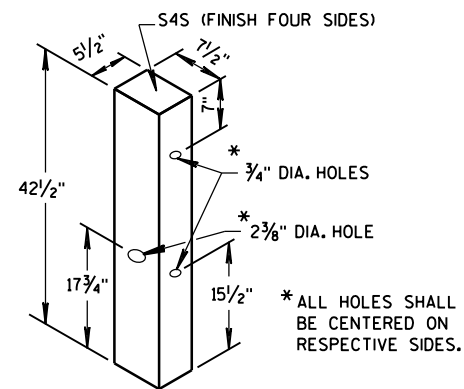
SECTION C-C
(END PLATE REMOVED)



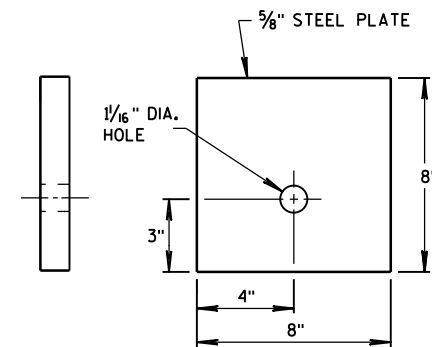
ANCHOR BRACKET



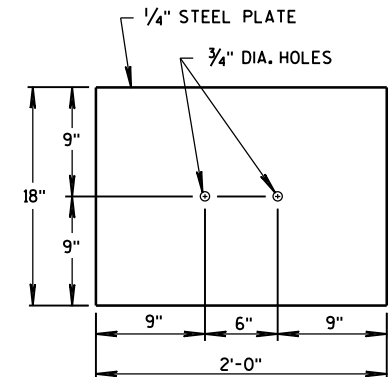
DETAIL C



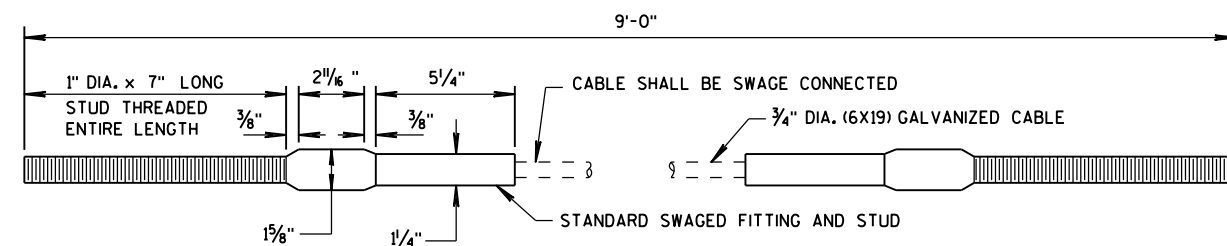
WOOD BREAKAWAY POST



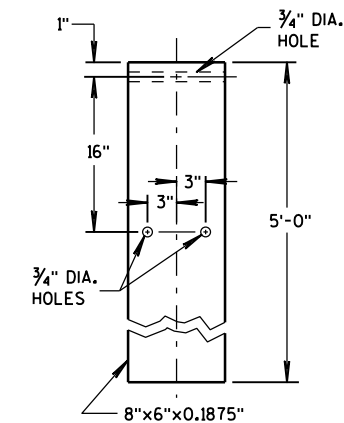
BEARING PLATE



SOIL PLATE

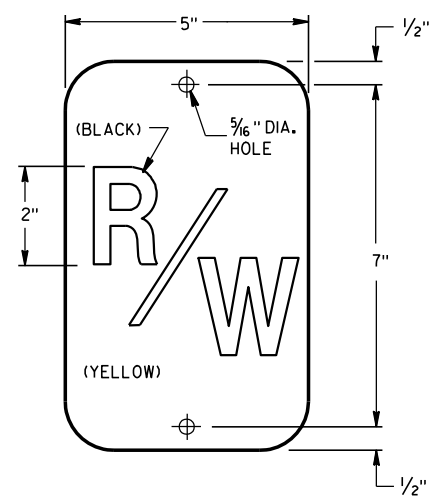
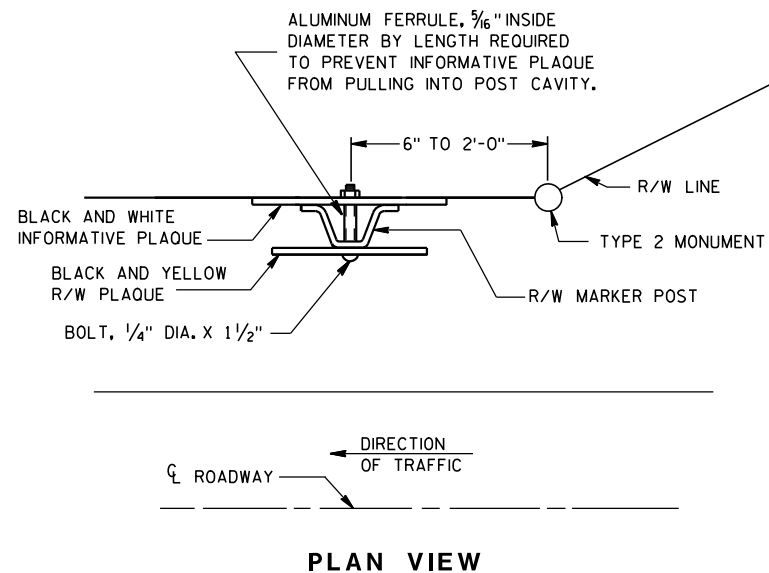


CABLE ASSEMBLY

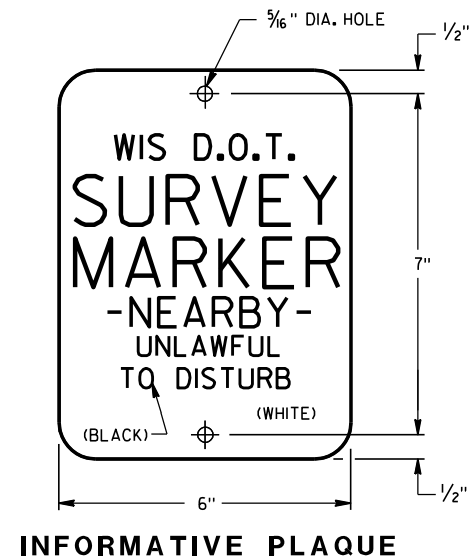


STEEL TUBE

STEEL PLATE BEAM GUARD SHORT RADIUS TERMINAL	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 12/18/08 DATE	/S/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



THE RIGHT-OF-WAY PLAQUE AND INFORMATIVE PLAQUE WILL BE FURNISHED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION.



GENERAL NOTES

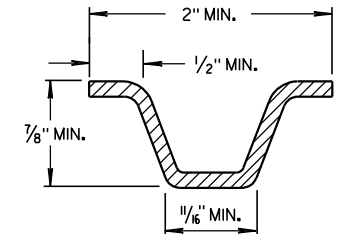
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

A STEEL MARKER POST FOR RIGHT-OF-WAY SHALL BE PLACED IN THE RIGHT-OF-WAY, WITH THE BACK OF THE POST ON THE LONGER RIGHT-OF-WAY TANGENT, 6 INCHES TO 24 INCHES FROM EACH TYPE 2 MONUMENT TO SERVE AS A GUARD POST, AND AT OTHER LOCATIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

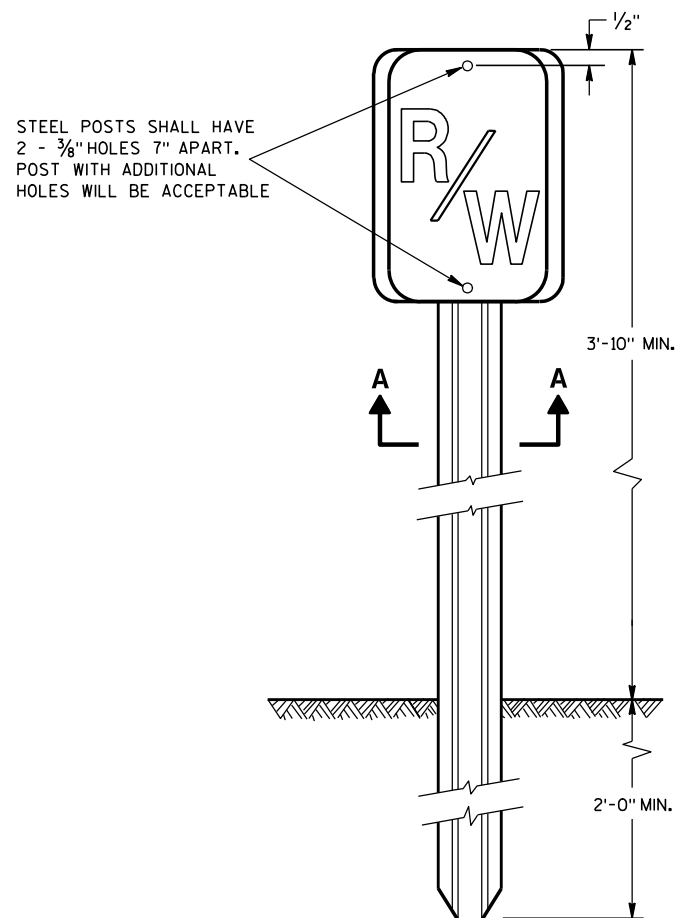
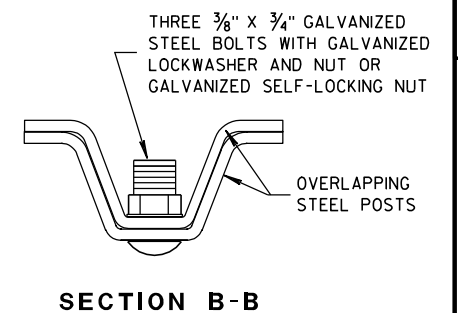
THE "R/W" PLAQUE SHALL FACE THE ROADWAY AND THE INFORMATIVE PLAQUE SHALL FACE AWAY FROM THE ROADWAY. R/W AND INFORMATIVE PLAQUES WILL BE FURNISHED BY THE DEPARTMENT OF TRANSPORTATION.

STEEL MARKER POSTS SHALL MEET THE MINIMUM MATERIAL REQUIREMENTS FOR STEEL DELINEATOR POSTS; EXCEPT POSTS PAINTED WITH FEDERAL YELLOW ENAMEL NEED NOT BE ZINC COATED.

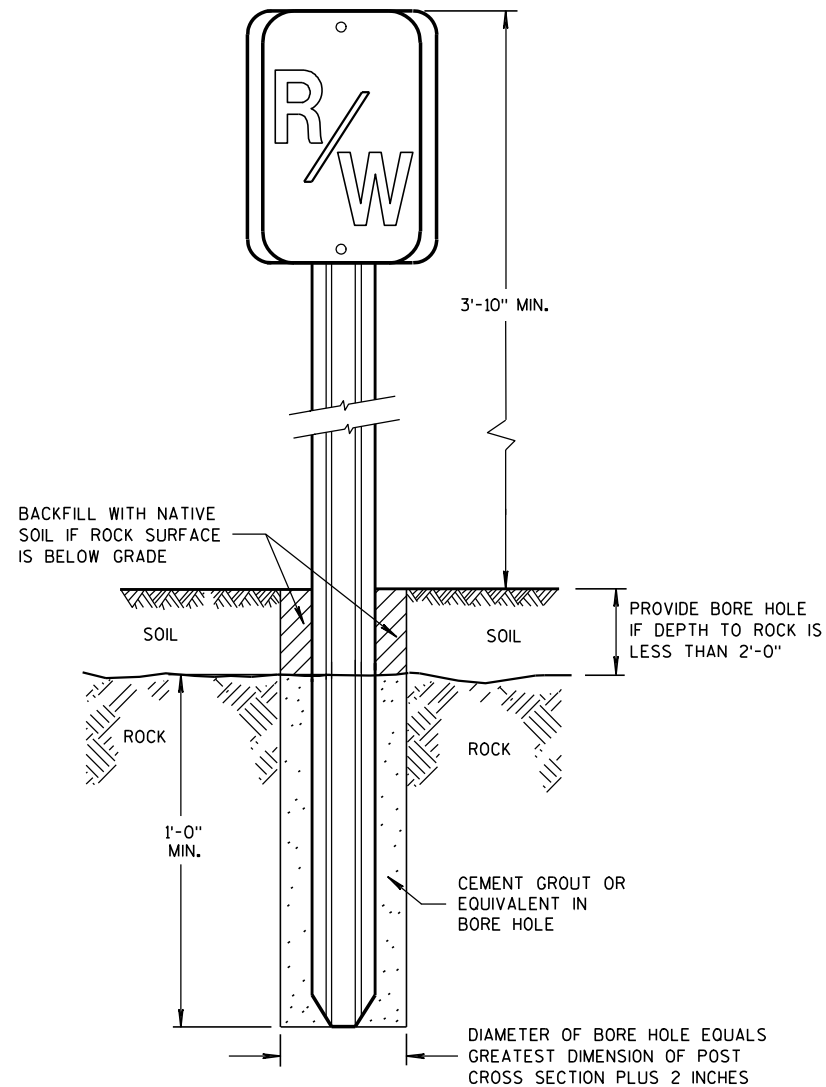
- ① IN AREAS OF SOLID ROCK, DRILL A BORE HOLE 2" GREATER THAN THE WIDEST DIMENSION OF THE POST CROSS SECTION INTO THE ROCK TO A MINIMUM DEPTH OF 12 INCHES. CUT OR SPLICE THE POST SO THAT A MINIMUM LENGTH OF 3'-10" PROTRUDES ABOVE THE GROUND. BLOW OUT THE BORE HOLE IN THE ROCK USING COMPRESSED AIR. FILL THE BORE HOLE WITH CEMENT GROUT, OR EQUIVALENT, DEPENDING ON THE STABILITY OF THE ROCK.



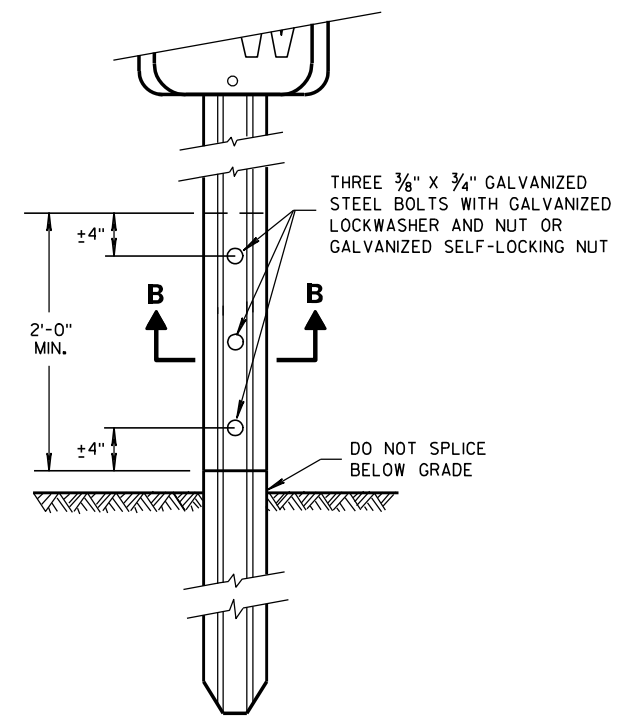
MIN. WEIGHT 1.12 LB./FT.
SECTION A-A



**FRONT VIEW
STEEL MARKER POST**



**FRONT VIEW
ROCK INSTALLATION** ①



**FRONT VIEW
SPLICE DETAIL**

MARKER POST FOR RIGHT-OF-WAY

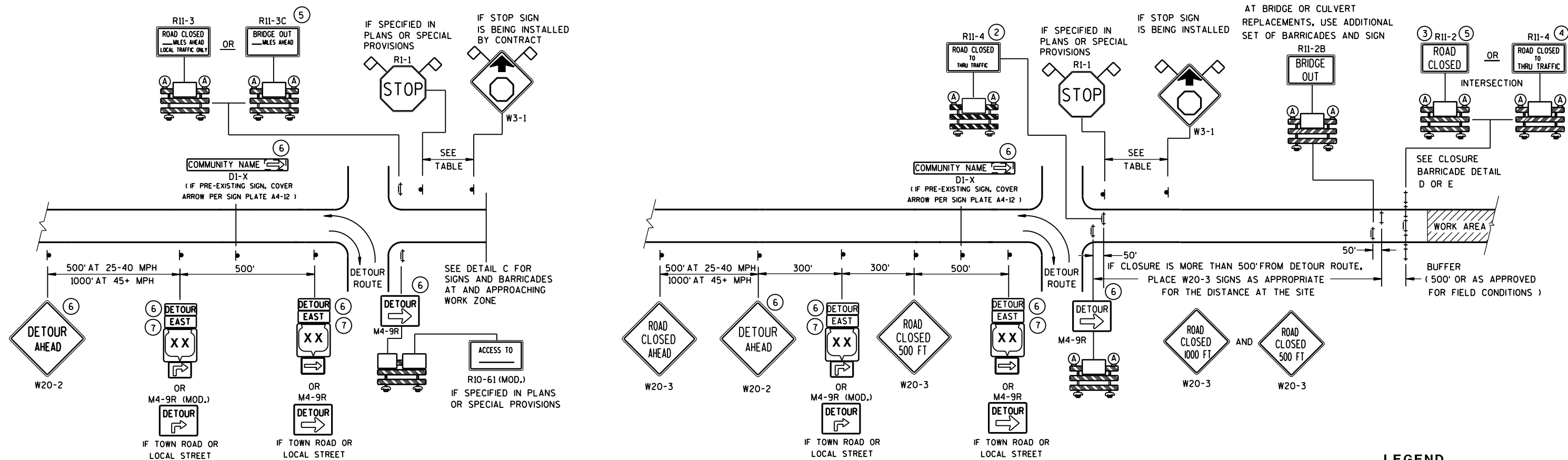
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

4/27/09
DATE

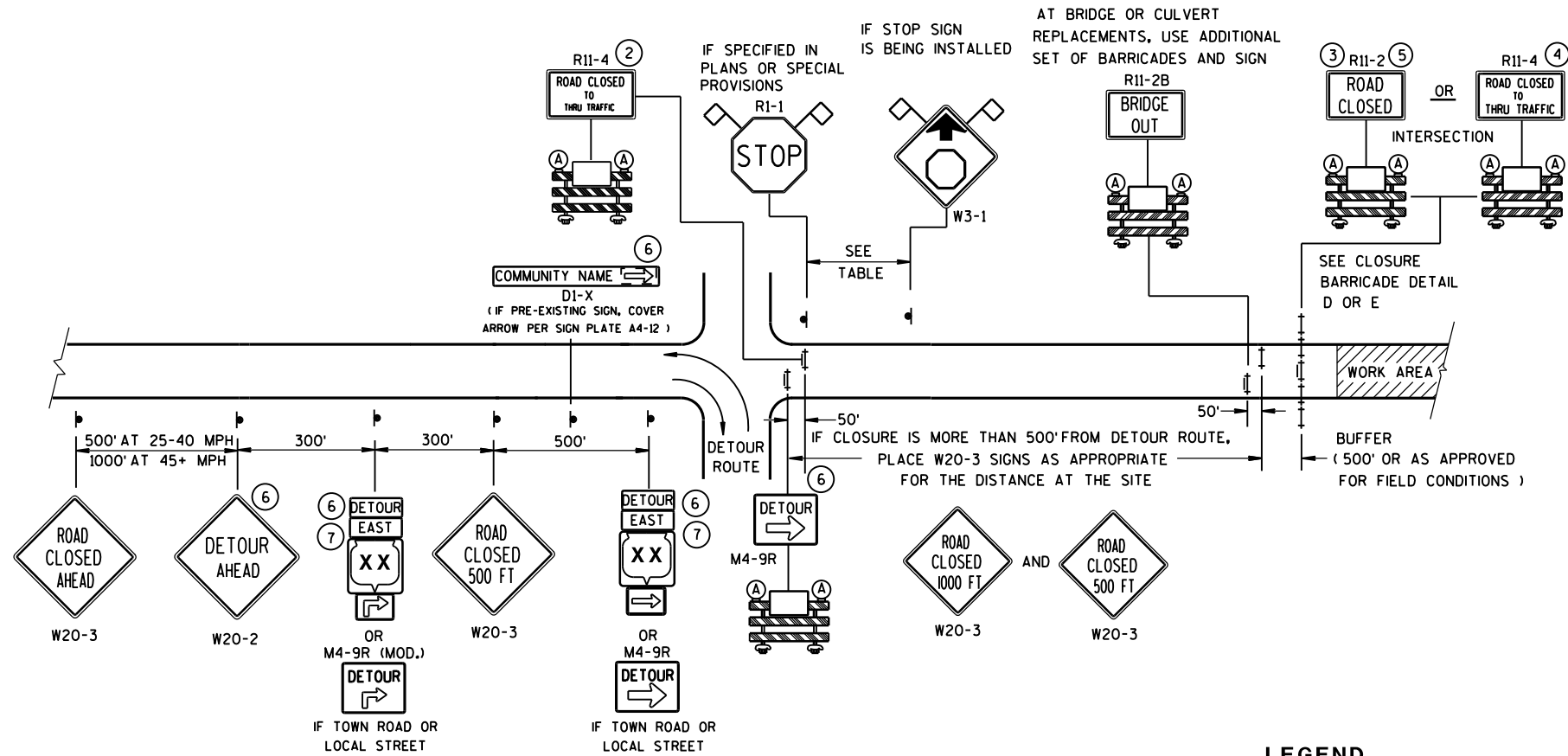
/S/ Ray Kumapayi
CHIEF SURVEYING AND MAPPING ENGINEER

FHWA



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR

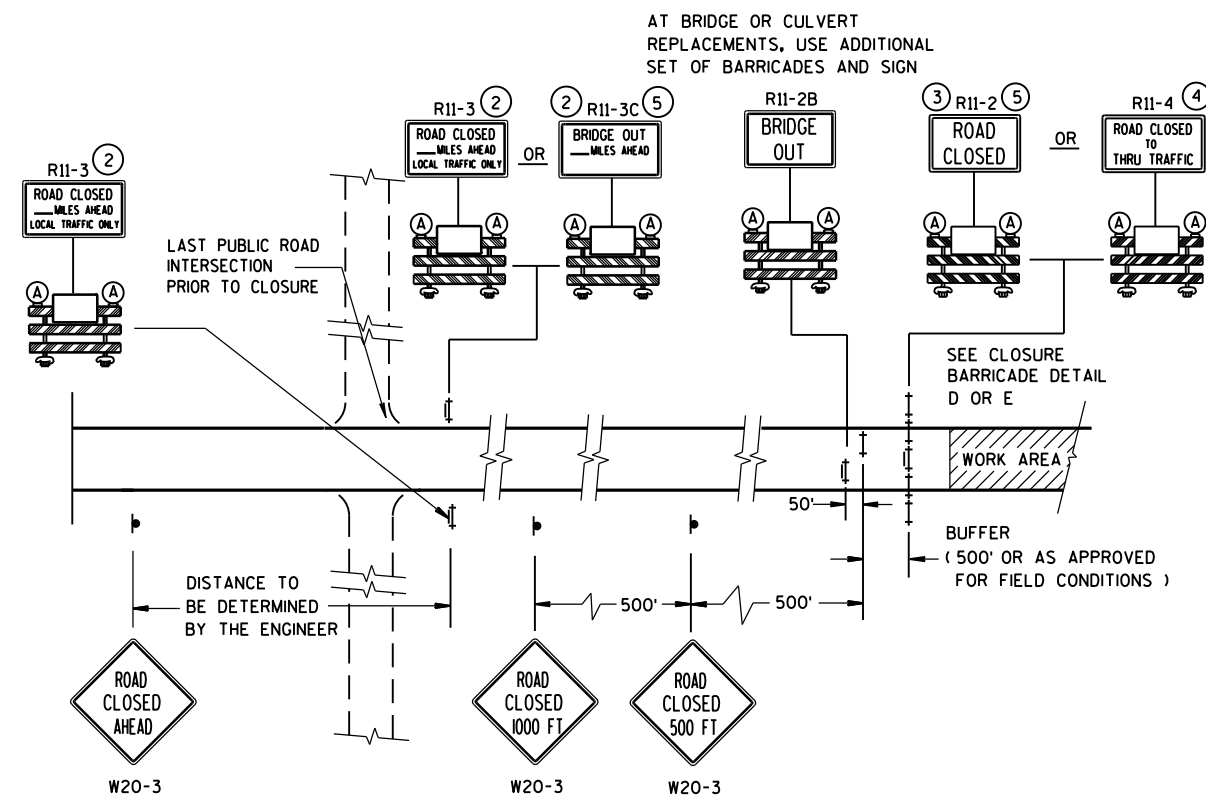
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B








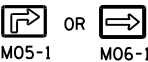

MAINLINE CLOSURE WITH POSTED DETOUR

WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



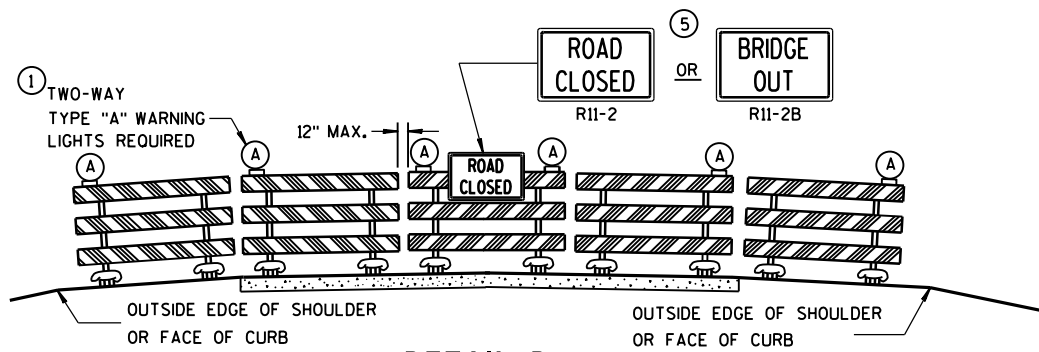
DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

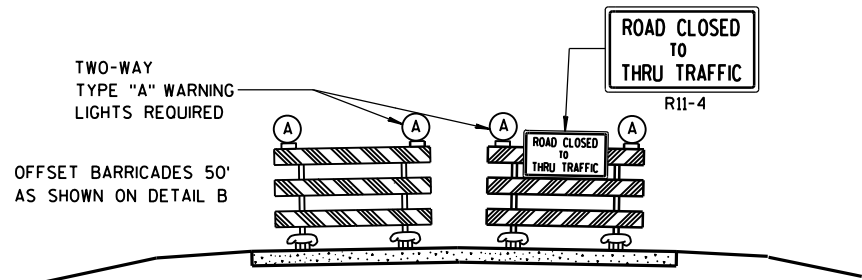
- ## LEGEND
- | | |
|---|---------------------------------------|
|  | SIGN ON PERMANENT SUPPORT |
|  | TYPE III BARRICADE |
|  | TYPE III BARRICADE WITH ATTACHED SIGN |
|  | TYPE "A" WARNING LIGHT (FLASHING) |
|  | WORK AREA |
|  | M4-8
M3-X |
|  | MI-4 OR COUNTY XX OR MI-6 |
|  | M05-1 OR M06-1 |
|  | FLAGS, 16" X 16" MIN., (ORANGE) |

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

<p>BARRICADES AND SIGNS FOR MAINLINE CLOSURES</p>	
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p><u>8/2013</u> DATE</p>	<p><u>/S/ Travis Feltes</u> STATE TRAFFIC ENGINEER OF DESIGN</p>
<p>FHWA</p>	



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

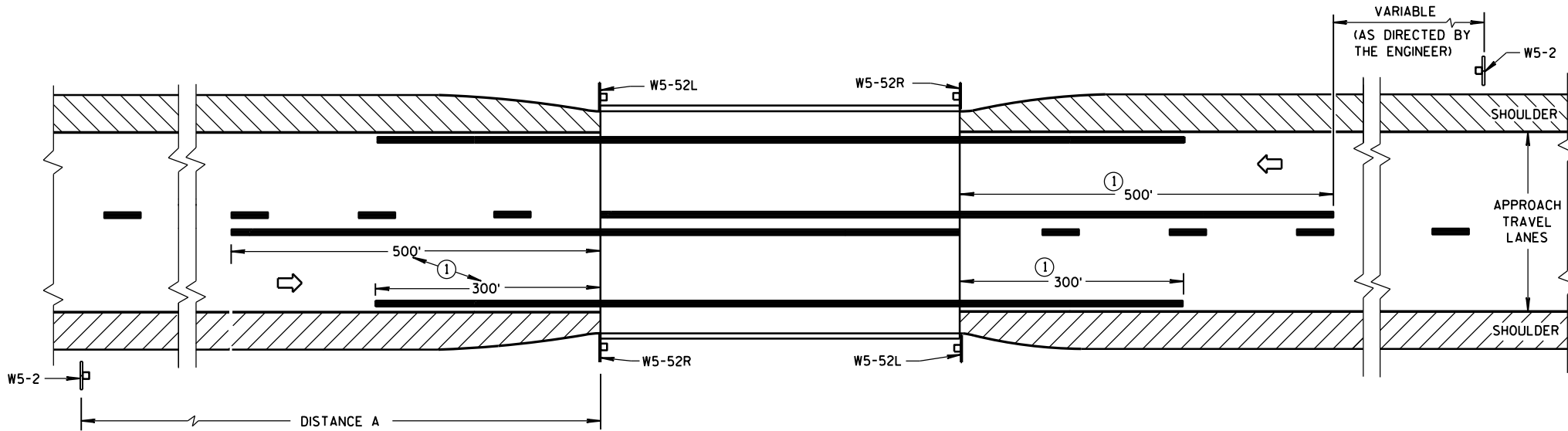
- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS
FOR
MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



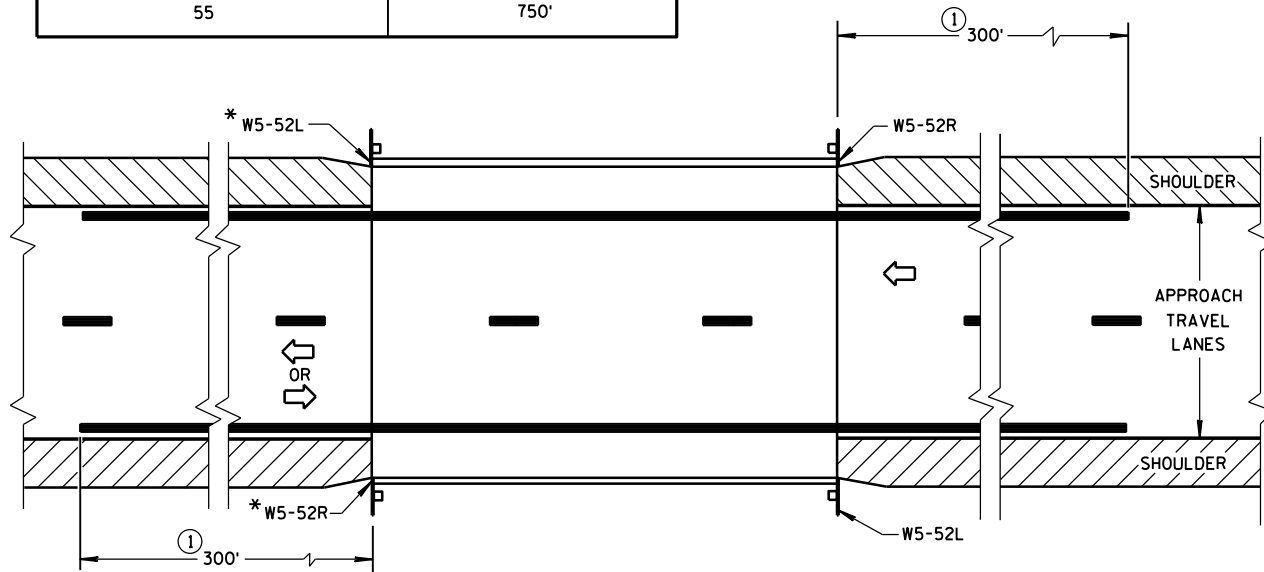
SITUATION 1

WARRANTING CRITERIA:

BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET

DISTANCE TABLE

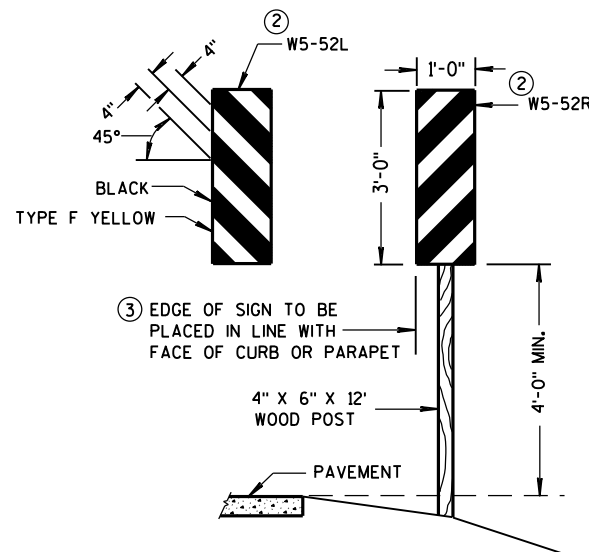
POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'



SITUATION 2

WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE IS LESS THAN 6 FEET WIDER (ON EACH SIDE) THAN APPROACH TRAVEL LANES.



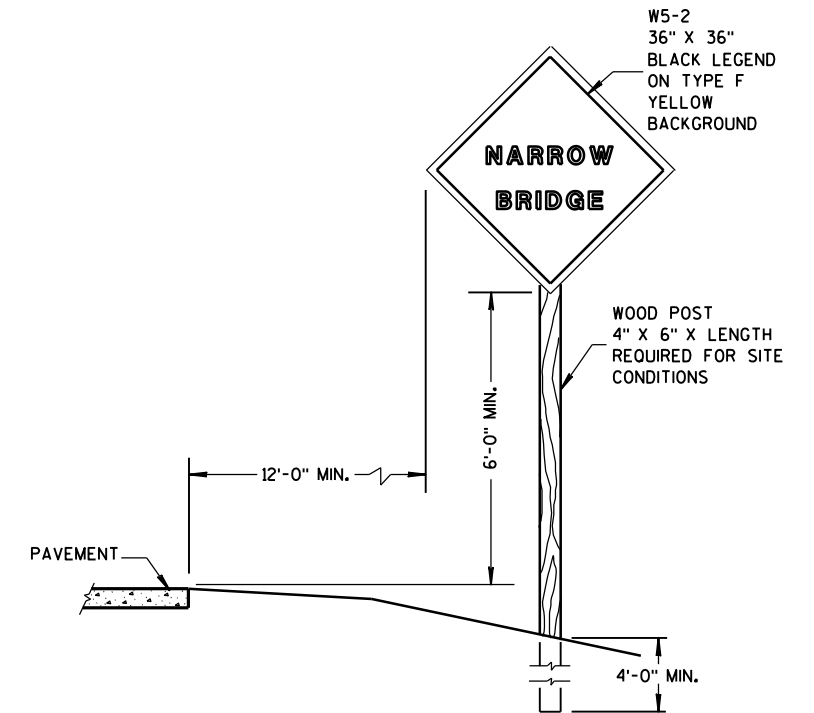
OBJECT MARKER PLACEMENT

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

PAVEMENT MARKING SHOWN ON THIS DRAWING IS NOT REQUIRED UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. WHEN SPECIFIED, PAVEMENT MARKING SHALL CONFORM TO THIS DRAWING AND OTHER CONTRACT REQUIREMENTS.

- ① MINIMUM DISTANCE UNLESS OTHERWISE SHOWN ON THE PLAN.
- ② FACE OF OBJECT MARKERS W5-52R, AND W5-52L SHALL BE COVERED WITH TYPE F REFLECTIVE SHEETING.
- ③ LOCATE OBJECT MARKER POST(S) BEHIND GUARDRAIL WHEN PRESENT.



SIGN PLACEMENT

SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

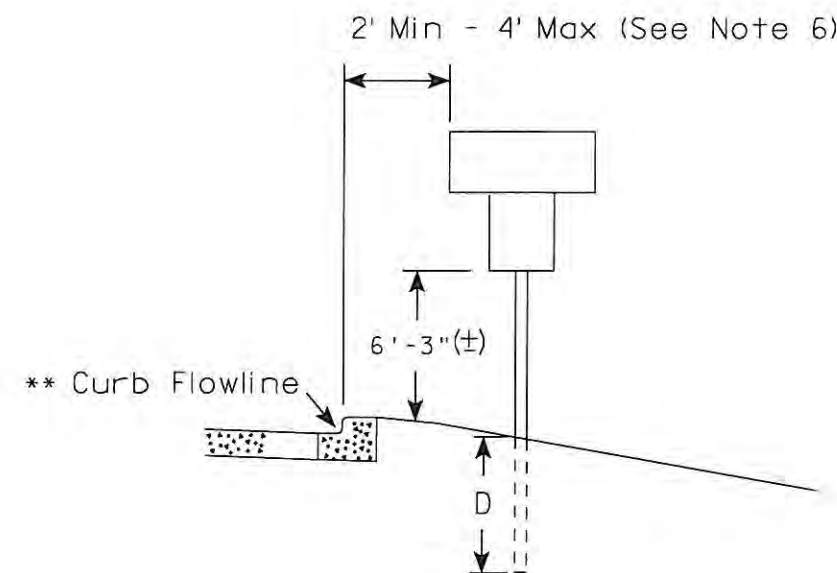
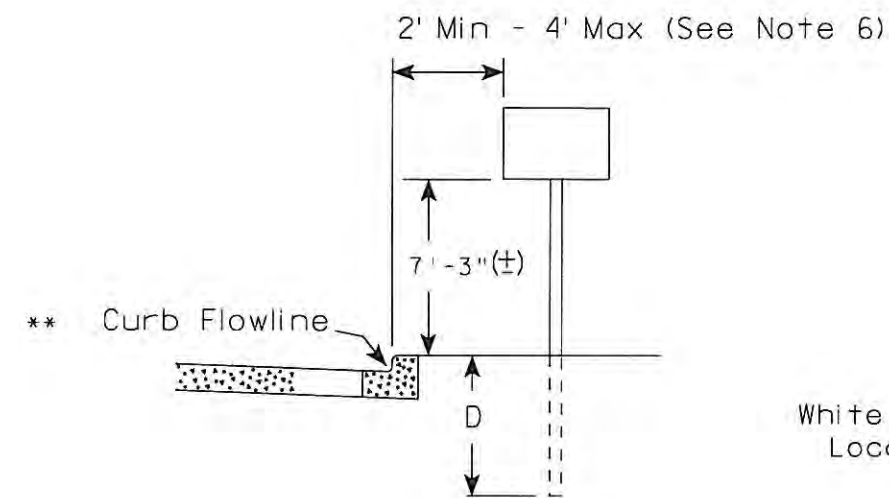
APPROVED

3-2014
DATE

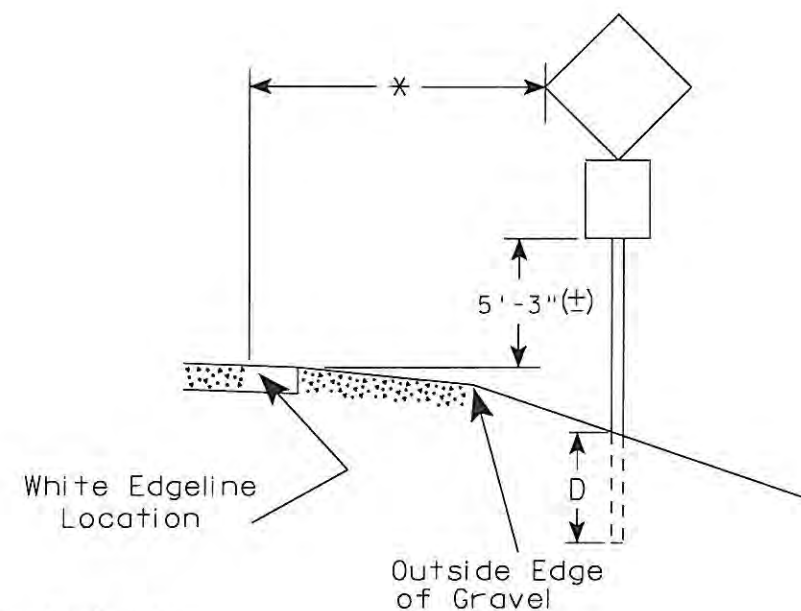
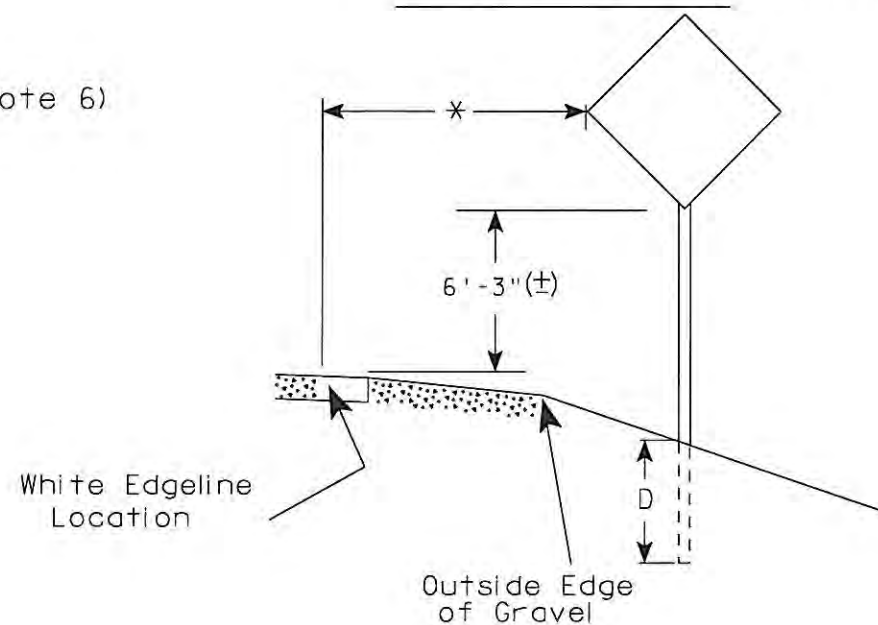
FHWA

/S/ Travis Fettes
STATE TRAFFIC ENGINEER OF DESIGN

URBAN AREA



RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

1. Signs wider than 4 feet, 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (±).

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

GENERAL NOTES

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

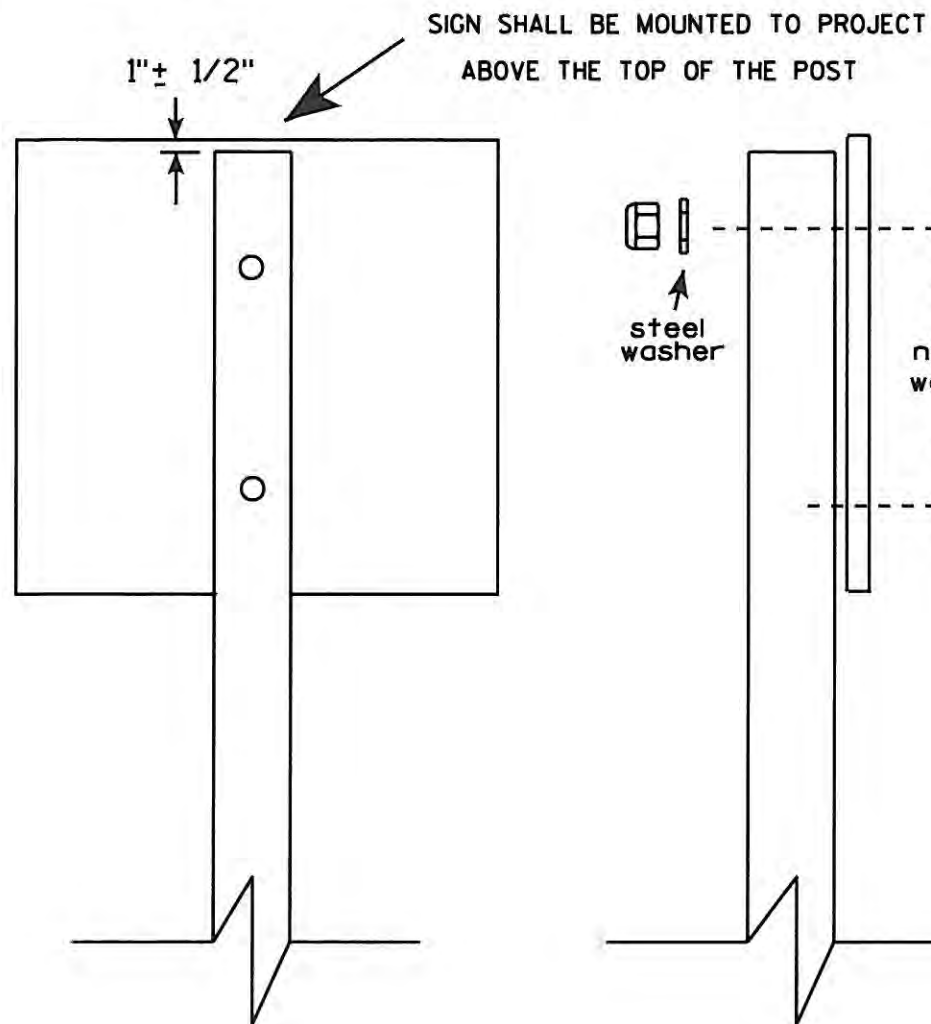
E

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew P. Rauch*
for State Traffic Engineer

DATE 9/30/13 PLATE NO. A4-3.18



Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

WOOD POSTS (4" x 4" or 4" x 6")

LAG SCREWS - 3/8" X 3"

MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts

SQUARE STEEL POSTS (2" x 2")

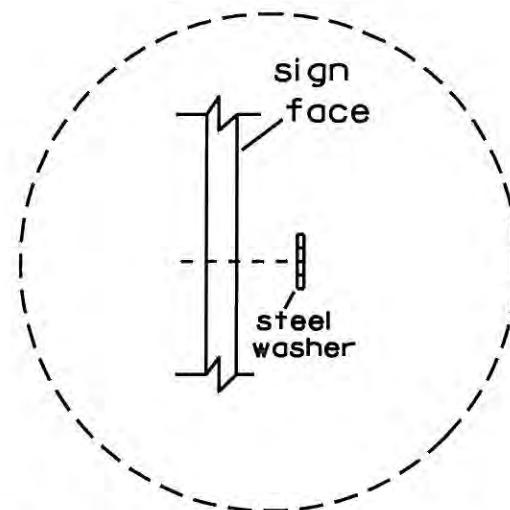
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts

RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH

WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL

1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS

WISCONSIN DEPT OF TRANSPORTATION

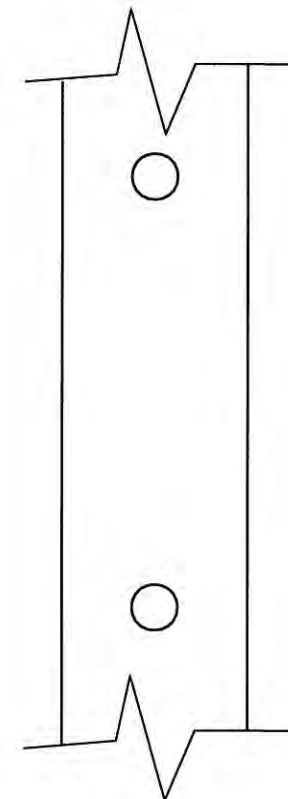
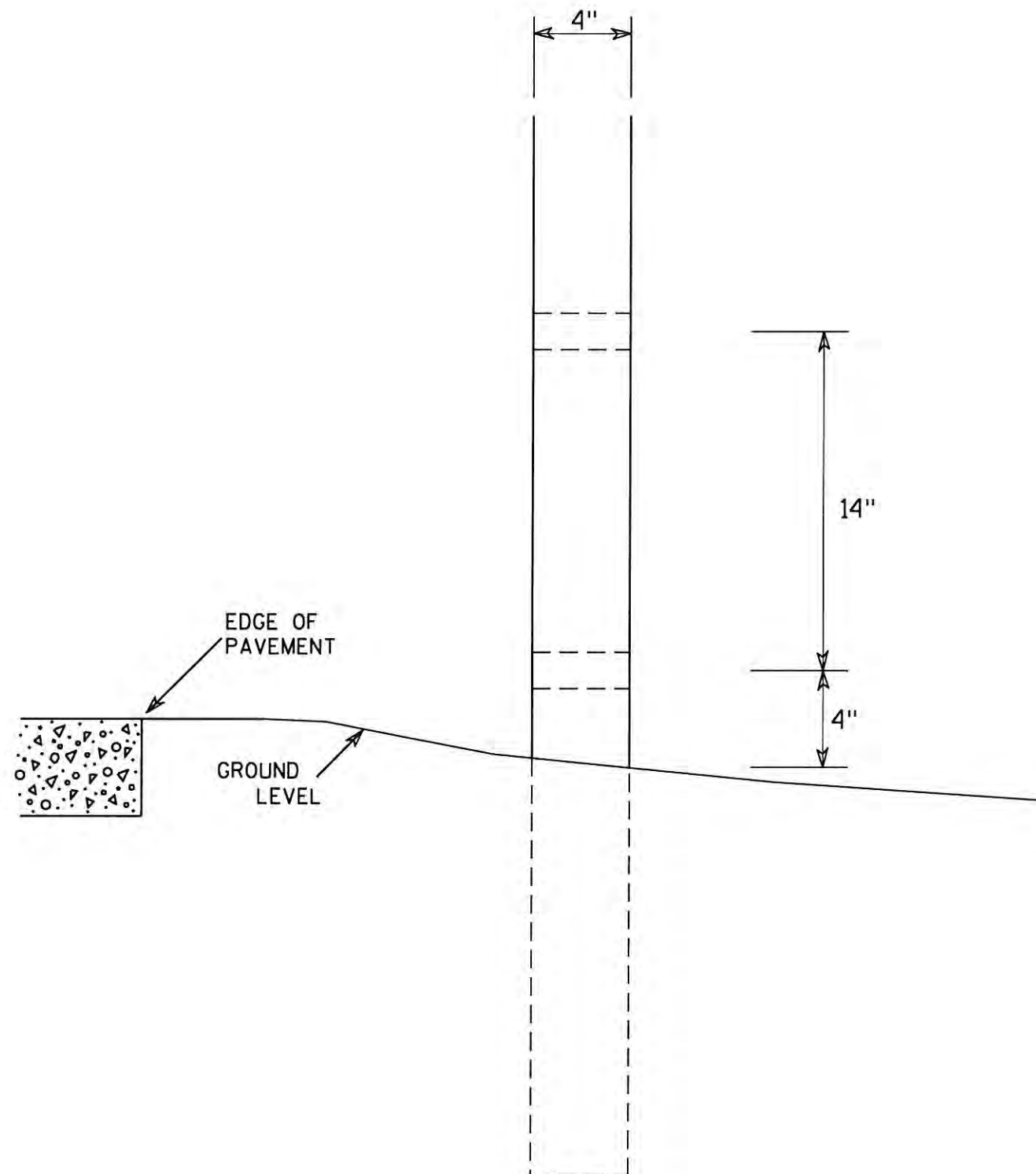
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/23/10 PLATE NO. A4-8.7

PROJECT NO:

SHEET NO:

E



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

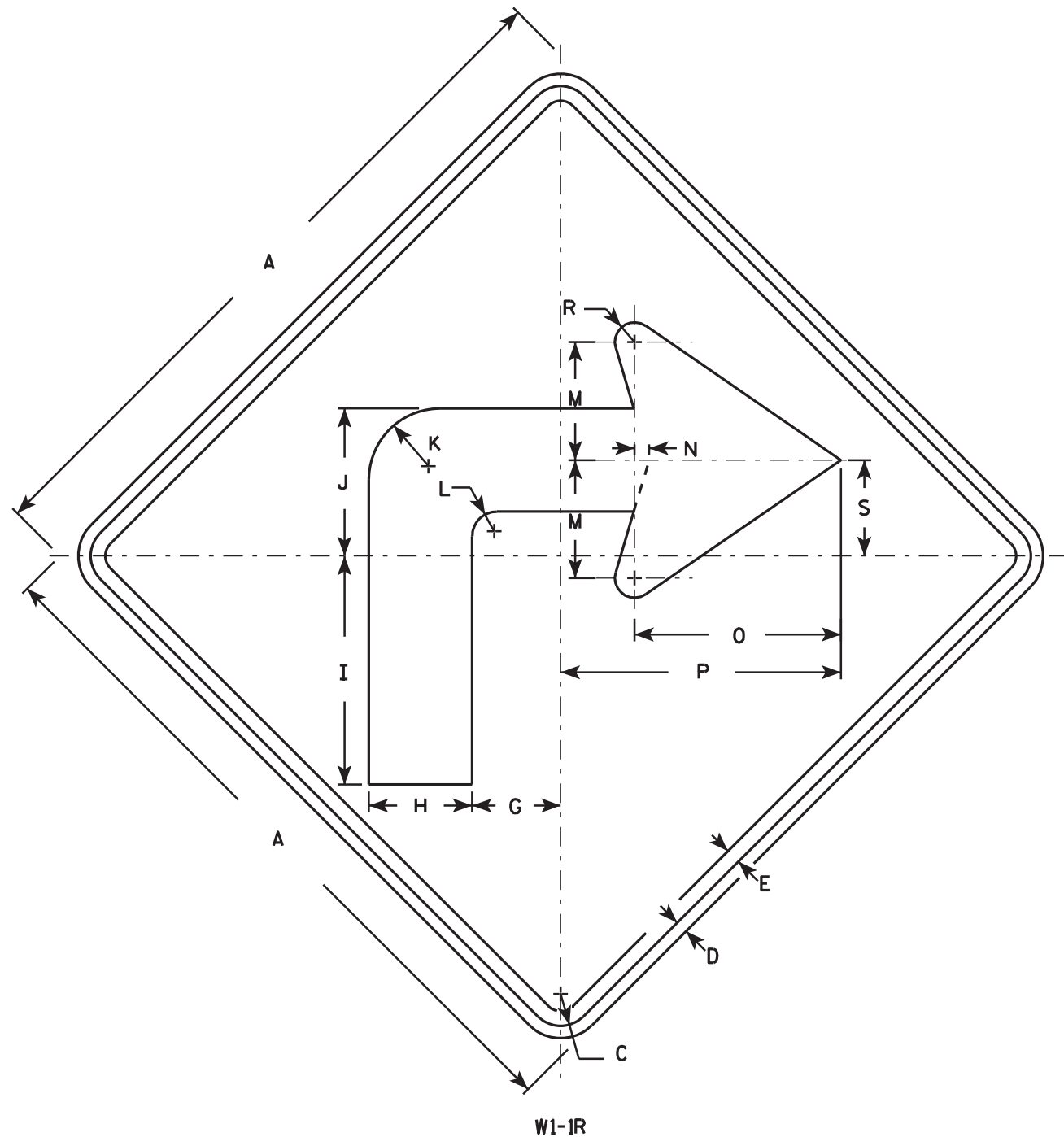
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. W1-1L is the same as W1-1R except the arrow is reversed along the vertical centerline.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2		3	3 1/2	7 3/4	5	2 1/2	7/8	4	1/2	7	9 1/2		5/8	3 1/4								4.0
2S	36		1 5/8	5/8	3/4		4 1/2	5 1/4	11 5/8	7 1/2	3 5/8	1 1/4	6	3/4	10 1/2	14 1/4		1	4 7/8								9.0
2M	36		1 5/8	5/8	3/4		4 1/2	5 1/4	11 5/8	7 1/2	3 5/8	1 1/4	6	3/4	10 1/2	14 1/4		1	4 7/8								9.0
3	36		1 5/8	5/8	3/4		4 1/2	5 1/4	11 5/8	7 1/2	3 5/8	1 1/4	6	3/4	10 1/2	14 1/4		1	4 7/8								9.0
4	48		2 1/4	3/4	1		6	7	15 1/2	10	4 7/8	1 5/8	8	1	14	19		1 1/4	6 1/2								16.0
5	48		2 1/4	3/4	1		6	7	15 1/2	10	4 7/8	1 5/8	8	1	14	19		1 1/4	6 1/2								16.0

STANDARD SIGN

W1-1

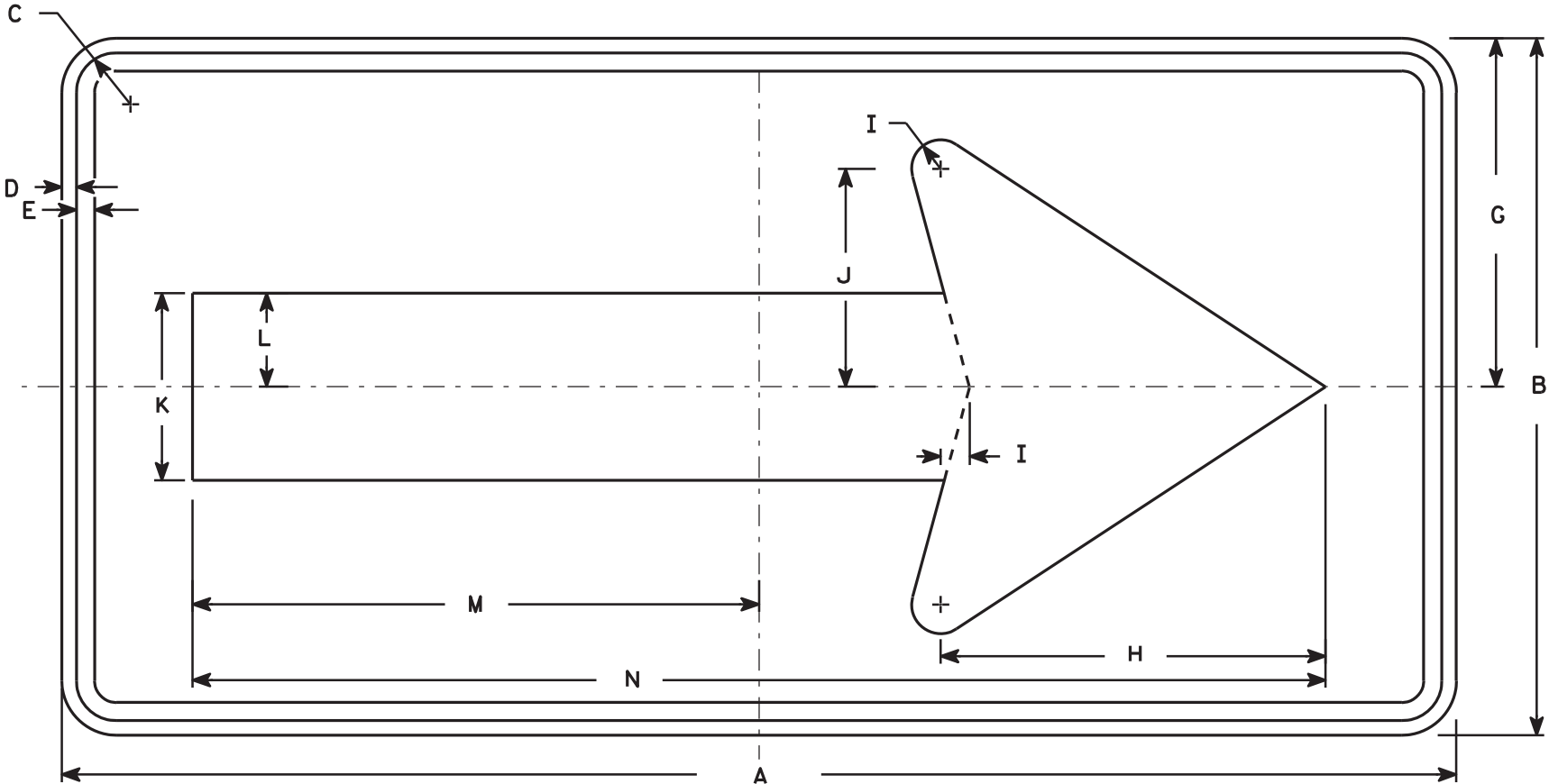
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/15/12 PLATE NO. W1-1.11

NOTES

1. Sign is Type II - Type F Reflective - reference
WIS DOT Standard Specification for HIGHWAY
and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base
material is plywood but borders shall be rounded
as shown. When base material is metal, the
corners and borders shall be rounded.



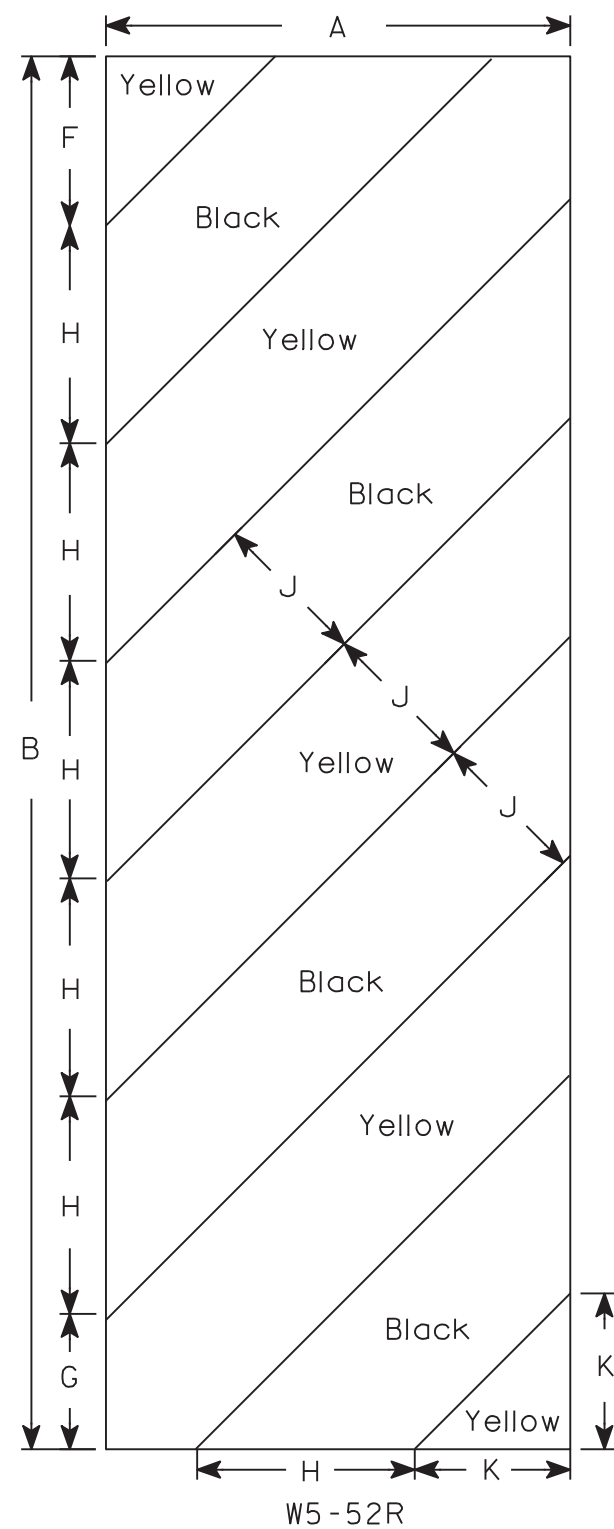
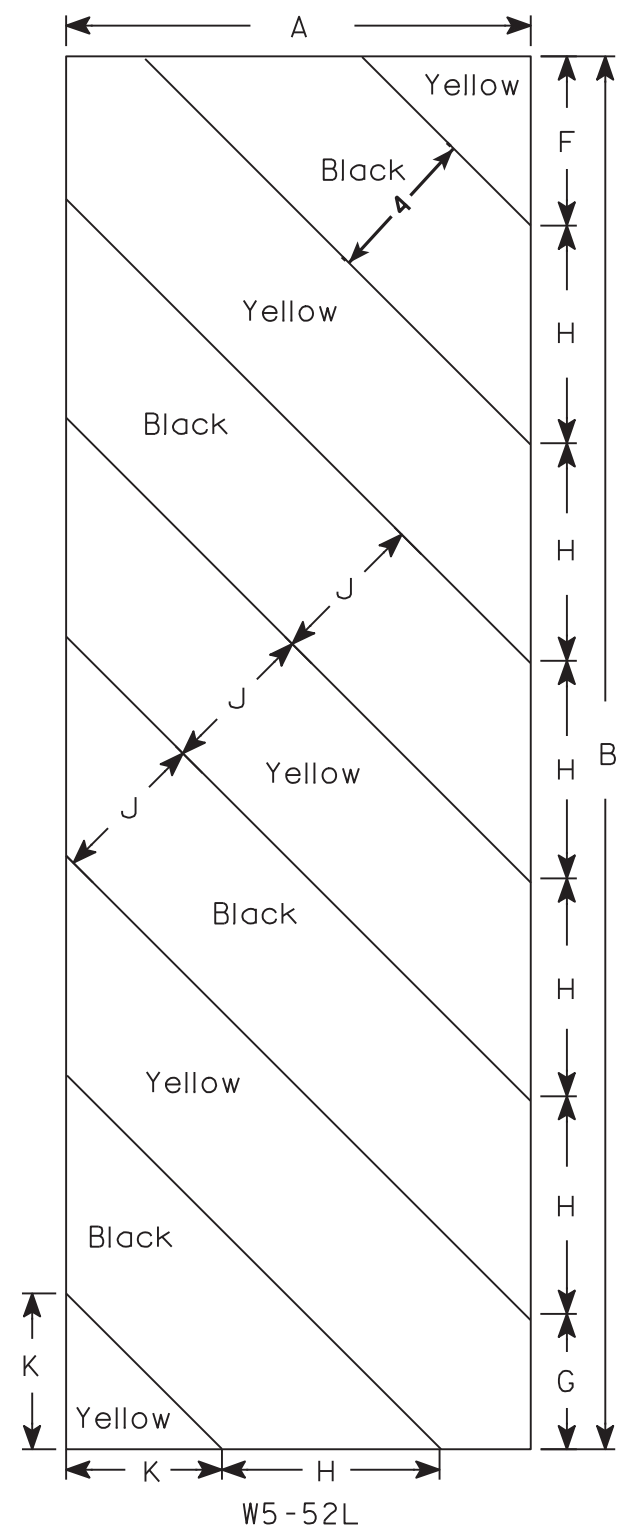
W1-6

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	36	18	1 1/8	3/8	3/8		9	10	3/4	5 5/8	4 3/4	2 3/8	14 5/8	29 1/4													4.5
2S	48	24	1 3/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
2M	48	24	1 3/8	1/2	5/8		12	13 1/4	1	7 1/2	6 1/2	3 1/4	19 1/2	39													8.0
3	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
4	60	30	1 3/8	1/2	5/8		15	16 1/4	1 1/4	9 1/4	8	4	24 3/8	48 3/4													12.5
5	96	48	2 1/4	3/4	1		24	26 1/2	2	15	13	6 1/2	39	78													32.0

STANDARD SIGN
W1-6

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer
DATE 6/7/10 PLATE NO. W1-6.8



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

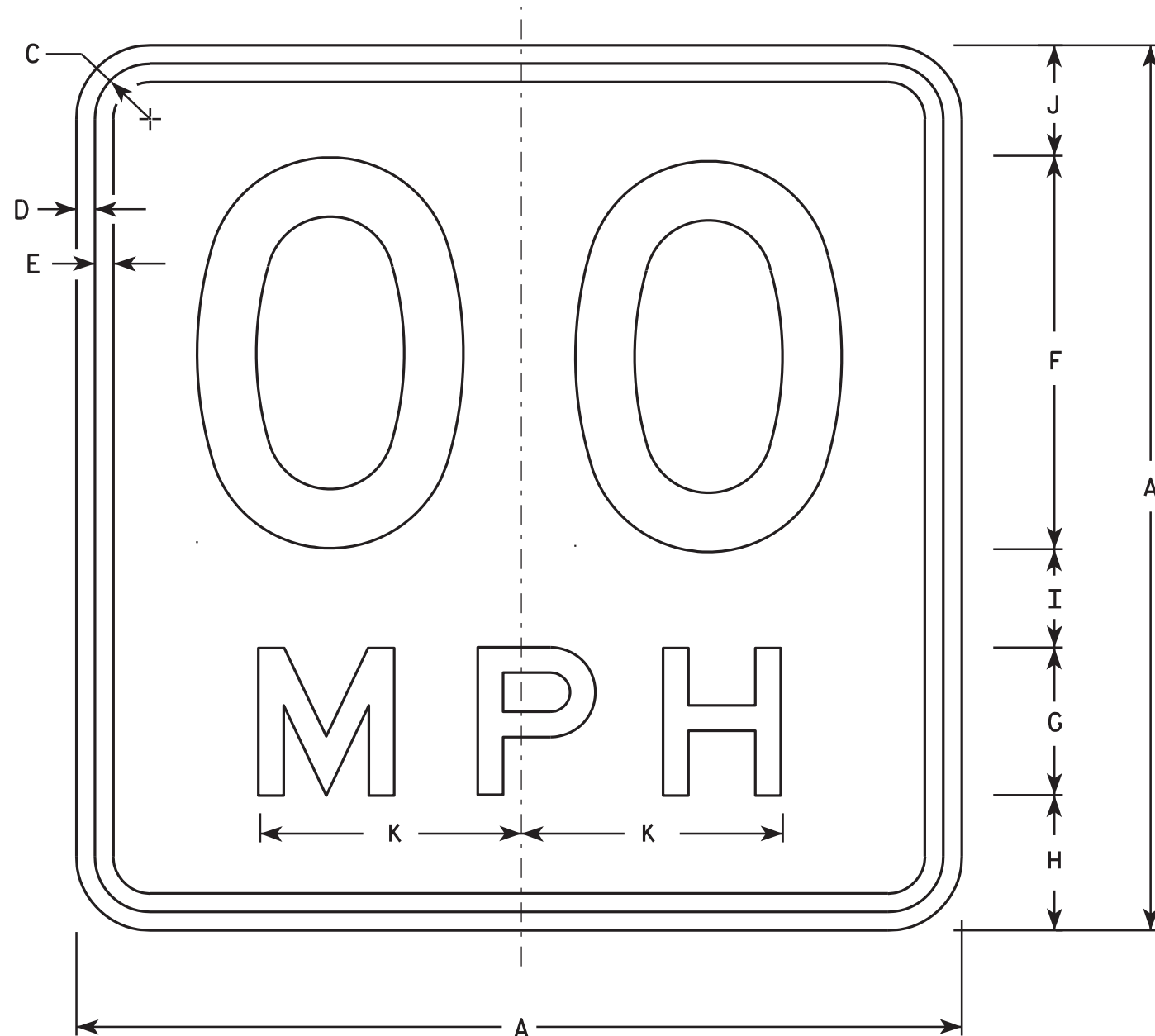
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series - See Note 6
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically space about centerline to achieve proper balance.
6. Line 1 is Series D
Line 2 is Series E

W13-1

- * For 30" x 30" Warning Signs, use 18" x 18" W13-1 signs.
For 36" x 36" Warning Signs, use 24" x 24" W13-1 signs.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18		1 1/8	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8																2.25
* 2S	18		1 1/8	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8																2.25
* 2M	18		1 1/8	3/8	3/8	8	3	2 3/4	2	2 1/4	5 3/8																2.25
3	24		1 1/8	3/8	1/2	10	4	4	2 3/4	3 1/4	6 5/8																4.00
4	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00
5	36		1 5/8	5/8	3/4	16	6	5 1/2	4	4 1/2	10 5/8																9.00

STANDARD SIGN

W13-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/31/12 PLATE NO. W13-1.16

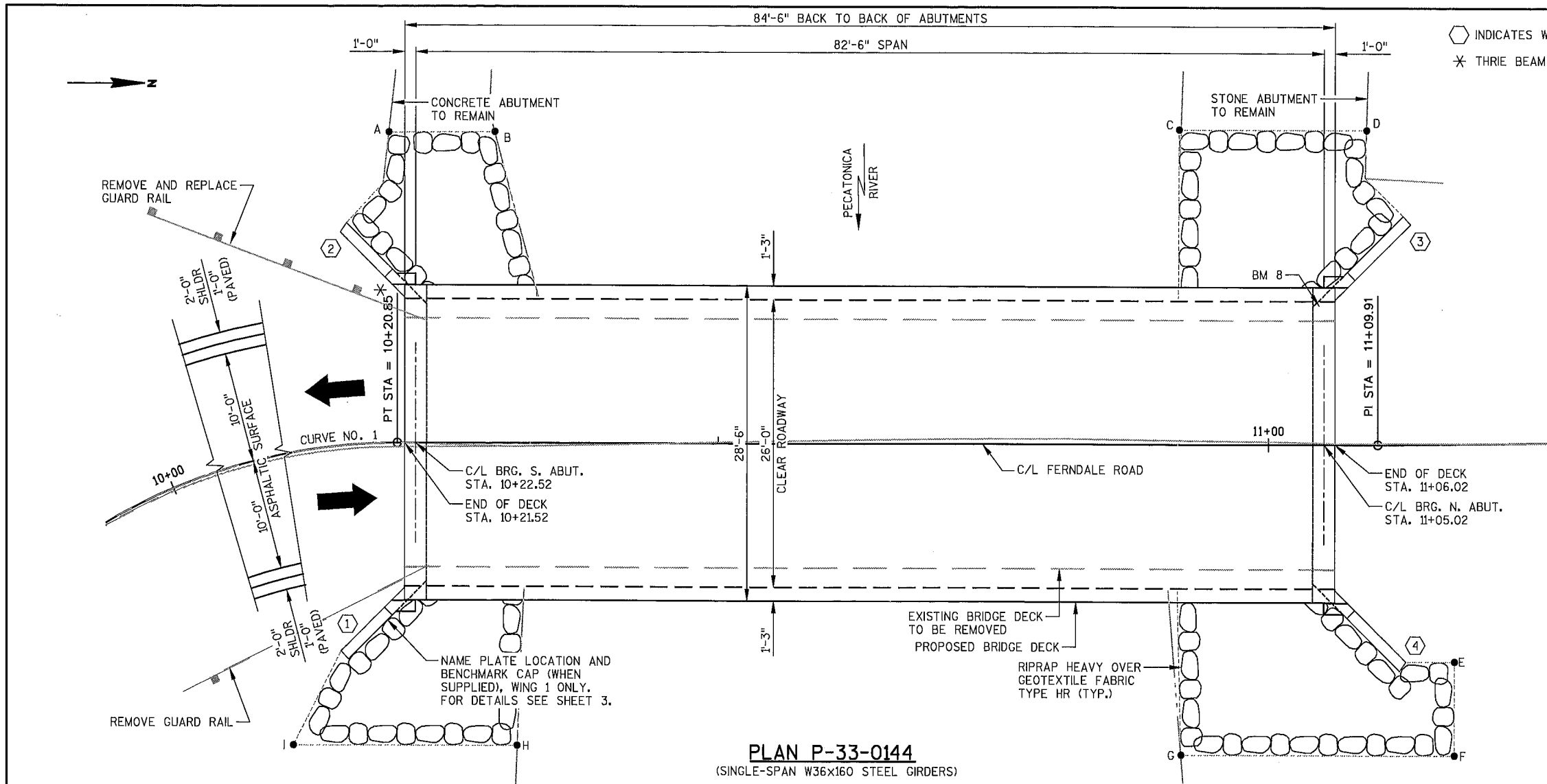
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



PLAN P-33-0144
(SINGLE-SPAN W36x160 STEEL GIRDERS)

BENCH MARKS

NO.	STA.	DESCRIPTION	ELEV.
5	9+12	RR SPIKE SET IN N SIDE OF 24 IN. DIA. SUGAR MAPLE, 24.8' RT.	844.06
6	10+08	RR SPIKE SET IN S SIDE OF 12 IN. DIA. BOX ELDER, 47.9' LT.	838.25
7	11+26	RR SPIKE SET IN THE NE SIDE OF 7 IN. DIA. BOX ELDER, 30.9' LT.	834.94
8	11+05	FOUND CHISELED "□" ON NW WING OF P-33-0144, 13.1' LT.	835.98

DESIGN DATA

LIVE LOAD:
 DESIGN LOADING _____ HS20
 INVENTORY RATING FACTOR _____ HS31
 OPERATING RATING FACTOR _____ HS53
 WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) _____ 250 KIPS

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 P.S.F.

ULTIMATE DESIGN STRESSES:

CONCRETE MASONRY, SLAB _____ f'_c = 4,000 P.S.I.
 ALL OTHER _____ f'_c = 3,500 P.S.I.
 HIGH-STRENGTH BAR STEEL _____ f_y = 60,000 P.S.I.
 REINFORCEMENT, GRADE 60 _____ f_y = 60,000 P.S.I.
 HIGH-STRENGTH STEEL _____ f_y = 50,000 P.S.I.
 NEW EXTERIOR GIRDERS (ASTM A709, GRADE 50) _____ f_y = 50,000 P.S.I.

TRAFFIC DATA

A.D.T. (2015) _____ 100
 A.D.T. (2035) _____ 150
 DESIGN SPEED _____ < 25 M.P.H.

HYDRAULIC DATA

100 YEAR DESIGN FREQUENCY _____ 7
 SCOUR CRITICAL CODE _____

LIST OF DRAWINGS

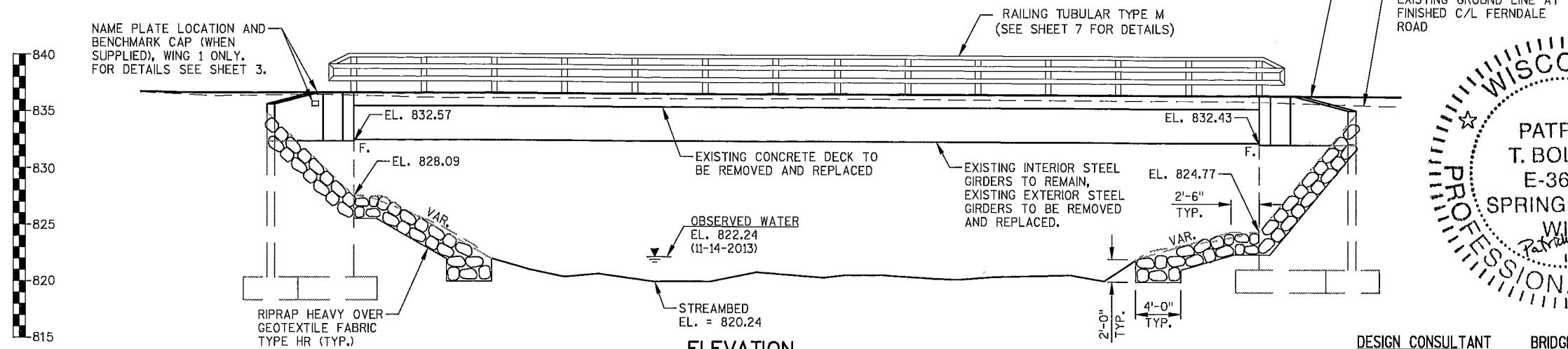
- GENERAL PLAN
- CROSS SECTION AND QUANTITIES
- WING WALL DETAILS
- GIRDER DETAILS
- SUPERSTRUCTURE
- SUPERSTRUCTURE DETAILS
- TUBULAR RAILING TYPE M

RIPRAP HEAVY LAYOUT

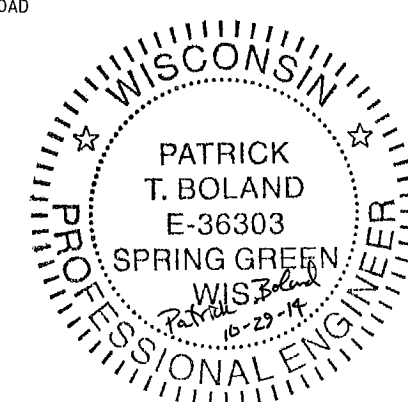
POINT	STATION	OFFSET
A	10+20	28' LT.
B	10+30	28' LT.
C	10+92	28' LT.
D	11+09	28' LT.
E	11+17	20' RT.
F	11+17	28' RT.
G	10+92	28' RT.
H	10+32	27' RT.
I	10+05	26' RT.

CURVE NO. 1

PI STA. = 9+94.55
 Y = 194,546.12
 X = 468,764.21
 R = 52.00
 D = 110°11'03"
 DELTA = 66°39'59"
 L = 60.50
 T = 34.20
 C = 57.15
 PC STA. = 9+60.35
 Y = 194,534.04
 X = 468,796.20
 PT STA. = 10+20.85
 Y = 194,580.28
 X = 468,762.63



ELEVATION
(NORMAL TO THE PECATONICA RIVER)



DESIGN CONSULTANT
 PATRICK BOLAND, PE
 (608) 588-7484

BRIDGE OFFICE CONTACT
 WILLIAM DREHER, PE
 (608) 266-8489

NO.	DATE	REVISION	BY

JEWELL
 associates engineers, inc.
 Engineers - Surveyors - Architects

560 SUNRISE DRIVE
 SPRING GREEN, WI 53588
 PHONE: (608) 588-7484
 FAX: (608) 588-9322

STATE OF WISCONSIN
 DEPARTMENT OF TRANSPORTATION

ACCEPTED *William C. Dreher* 10/30/14
 CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE P-33-0144

FERNDAL ROAD OVER THE PECATONICA RIVER

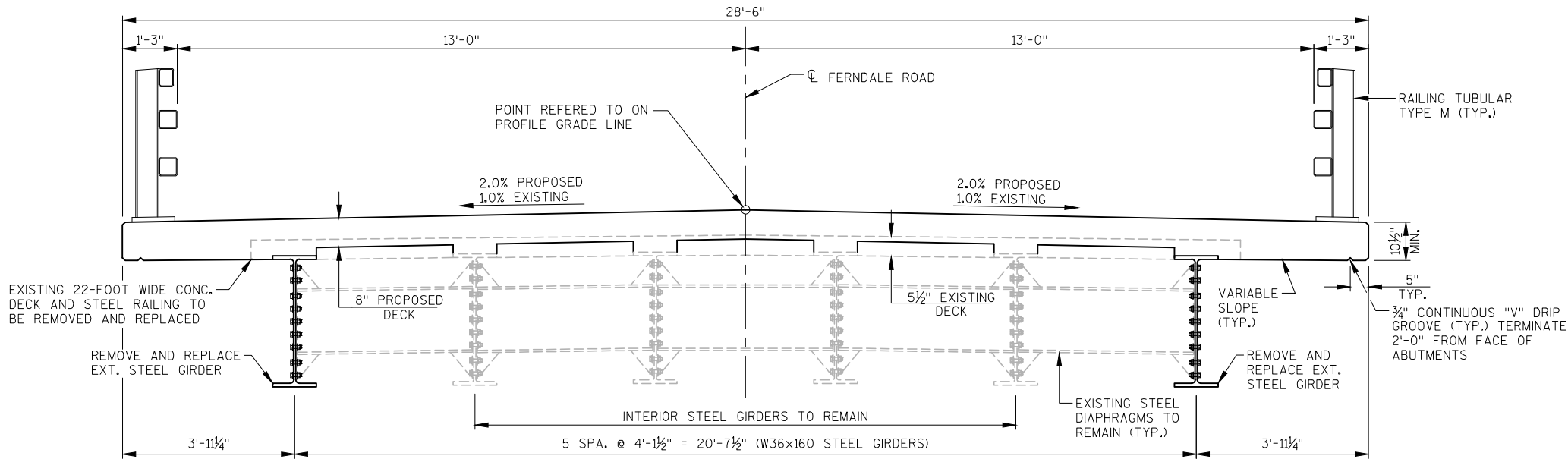
COUNTY LAFAYETTE TOWN/VILLAGE WILLOW SPRINGS

DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS

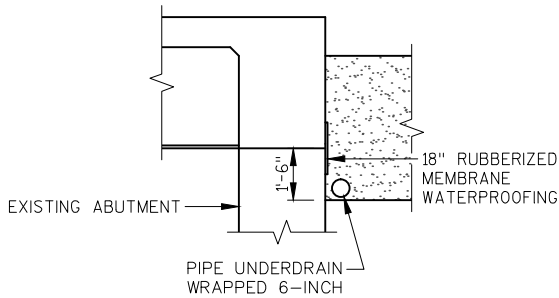
DESIGNED BY PTB DESIGN CK'D. MEM DRAWN BY RBH PLANS CK'D. PTB

GENERAL PLAN

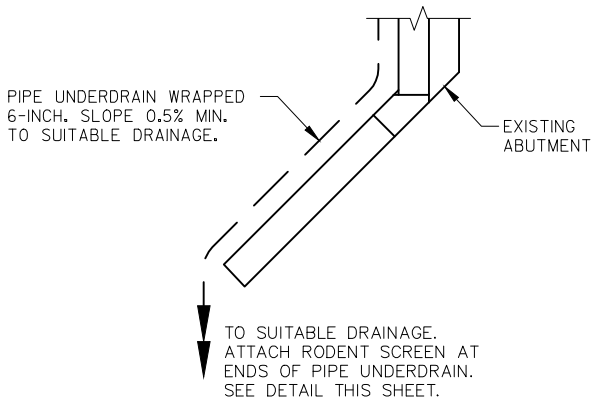
SHEET 1 OF 7



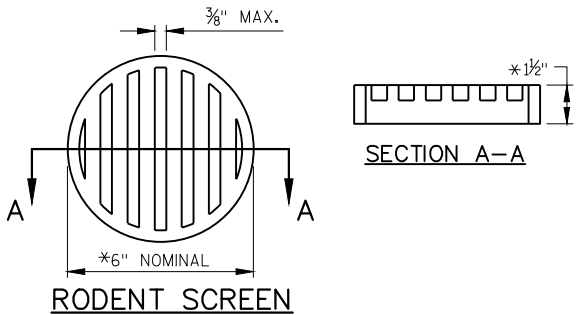
CROSS SECTION THROUGH ROADWAY
(LOOKING NORTH)



ABUTMENT DETAIL
(TYPICAL AT BOTH ABUTMENTS)



PIPE UNDERDRAIN DETAIL



NOTES:
*DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.

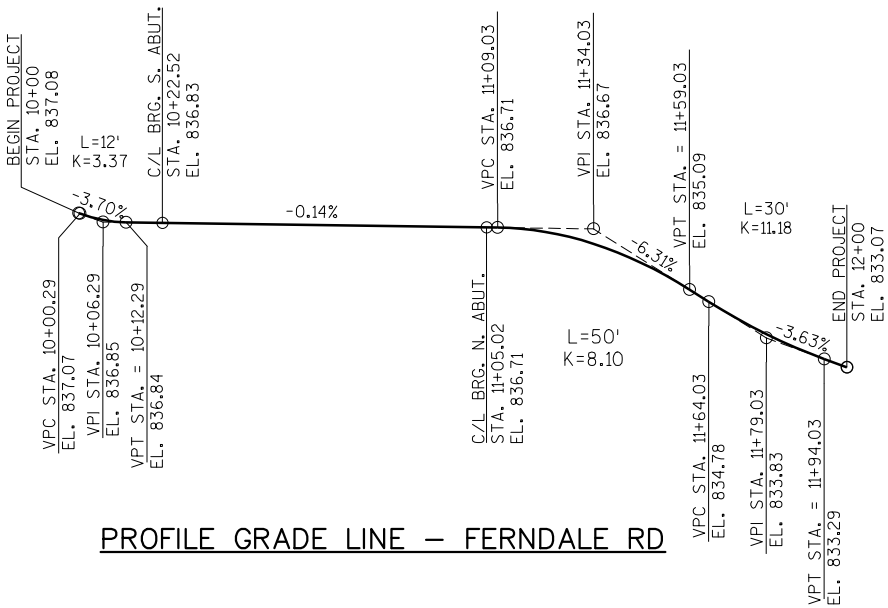
ORIENT SCREEN SO SLOTS ARE VERTICAL.

THE RODENT SCREEN, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SCREEN SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED ENDS OF THE PIPE UNDERDRAIN. THE SCREEN SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

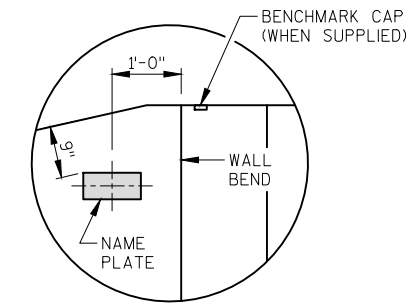
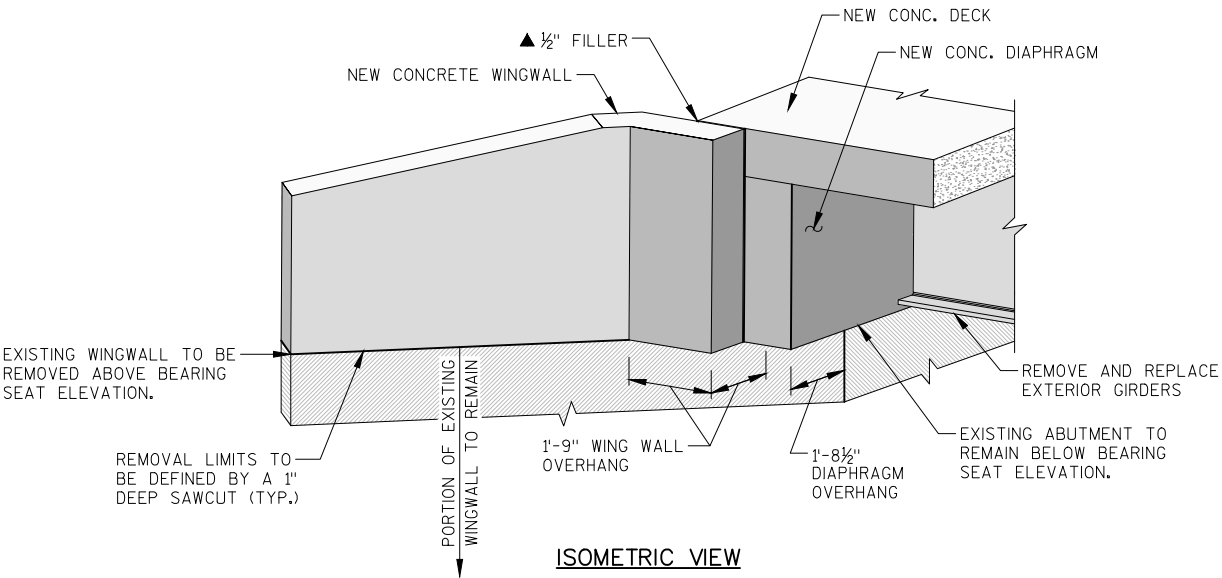
TOTAL ESTIMATED QUANTITIES

ITEM NUMBER	ITEM DESCRIPTION	UNIT	S. ABUT.	SUPER	N. ABUT.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA. 10+64	LS	--	--	--	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES P-33-0144	LS	--	--	--	1
210.0100	BACKFILL STRUCTURE	CY	43	--	42	85
502.0100	CONCRETE MASONRY BRIDGES	CY	3	83	3	89
502.3200	PROTECTIVE SURFACE TREATMENT	SY	--	300	--	300
502.5005	MASONRY ANCHORS TYPE L NO. 5 BARS	EACH	--	42	--	42
505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	255	15,180	255	15,690
506.0605	STRUCTURAL STEEL HS	LB	--	26,850	--	26,850
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	--	12	--	12
506.3015	WELDED STUD SHEAR CONNECTORS 3/8x6-INCH	EACH	--	680	--	680
509.1500	CONCRETE SURFACE REPAIR	SF	--	--	--	5
513.4060	RAILING TUBULAR TYPE M P-33-0144	LS	--	--	--	1
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	7.5	--	7.5	15
517.0600	PAINTING EPOXY SYSTEM P-33-0144	LS	--	--	--	1
517.0900.S	PREPARATION AND COATING OF TOP FLANGES P-33-0144	LS	--	--	--	1
517.3000.S	STRUCTURE OVERCOATING CLEANING AND PRIMING P-33-0144	LS	--	--	--	1
517.4000.S	CONTAINMENT AND COLLECTION OF WASTE MATERIALS P-33-0144	LS	--	--	--	1
517.6001.S	PORTABLE DECONTAMINATION FACILITY	EACH	--	--	--	1
606.0300	RIPRAP HEAVY	CY	56	--	74	130
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	75	--	75	150
645.0120	GEOTEXTILE FABRIC TYPE HR	SY	95	--	135	230
SPV.0105.01	CLEANING AND PAINTING GIRDER ENDS	LS	--	--	--	1
NON-BID ITEMS						
	FILLER	SIZE	--	--	--	3/4", 1", 1 1/2"



PROFILE GRADE LINE - FERNDAL RD

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE P-33-0144			
DRAWN BY		RBH	PLANS CK'D. PTB
CROSS SECTION AND QUANTITIES		SHEET 2 OF 7	



NAME PLATE AND
BENCHMARK CAP DETAIL

BILL OF BARS
FOUR WINGS SHOWN

510 LB (COATED)

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	BAR SERIES	LOCATION
A401	32	7-10	X	X	*	WINGS - VERT. - F.F. & B.F.
A402	28	3-8		X		WINGS - VERT. - F.F. & B.F.
A403	32	6-3		X		WINGS - HORIZ. - F.F. & B.F.
A404	8	3-6		X		WINGS - HORIZ. - F.F. & B.F.
A405	8	6-5	X	X		WINGS - HORIZ. - TOP
A406	24	5-5	X	X		WINGS - HORIZ.

NOTES: THE FIRST DIGIT OF A BAR MARK SIGNIFIES THE BAR SIZE.

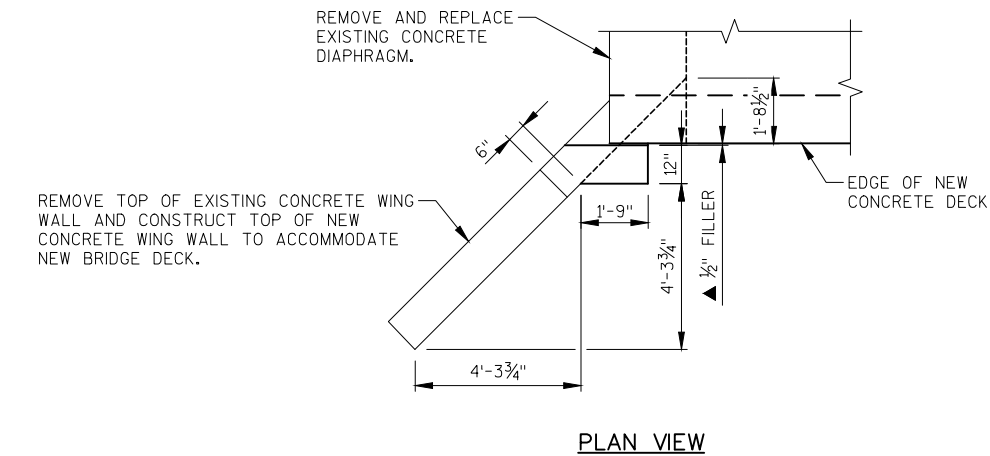
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.

* LENGTH SHOWN IS AN AVERAGE LENGTH ONLY. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

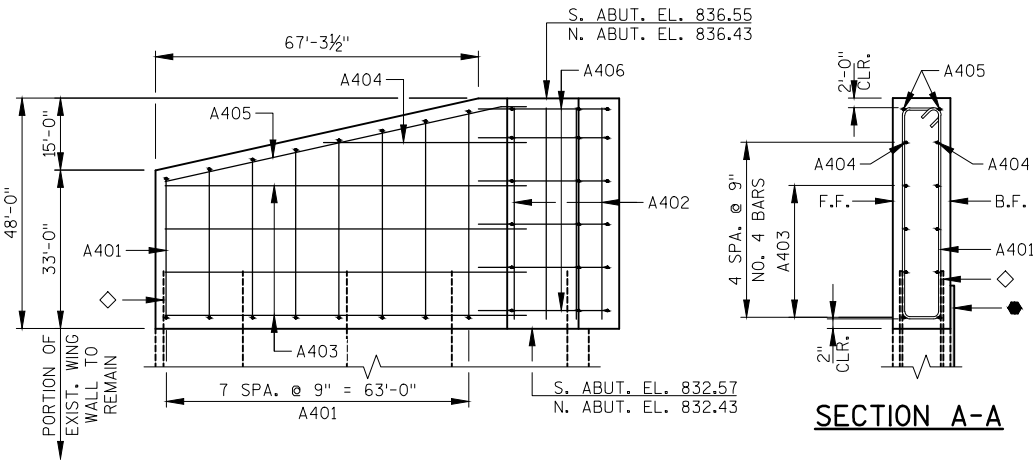
BAR SERIES TABLE

BAR MARK	NO. REQ'D.	LENGTH
A401	4 SERIES OF 8	6-8 TO 9-0

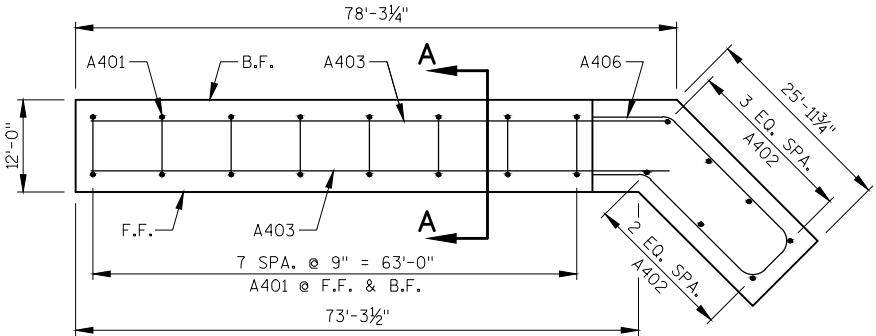
BUNDLE AND TAG EACH SERIES SEPARATELY.



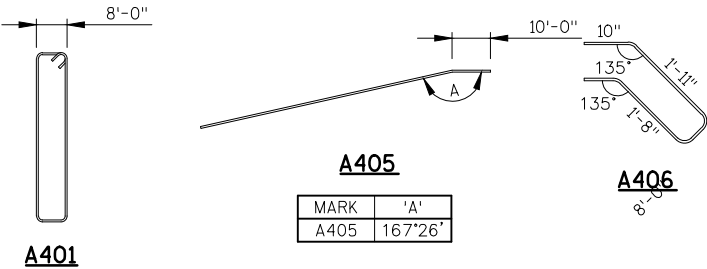
WINGWALL ADJUSTMENT DETAIL
WING 1 SHOWN, OTHER WINGS SIMILAR



F.F. ELEVATION - WINGS



PLAN VIEW - WINGS



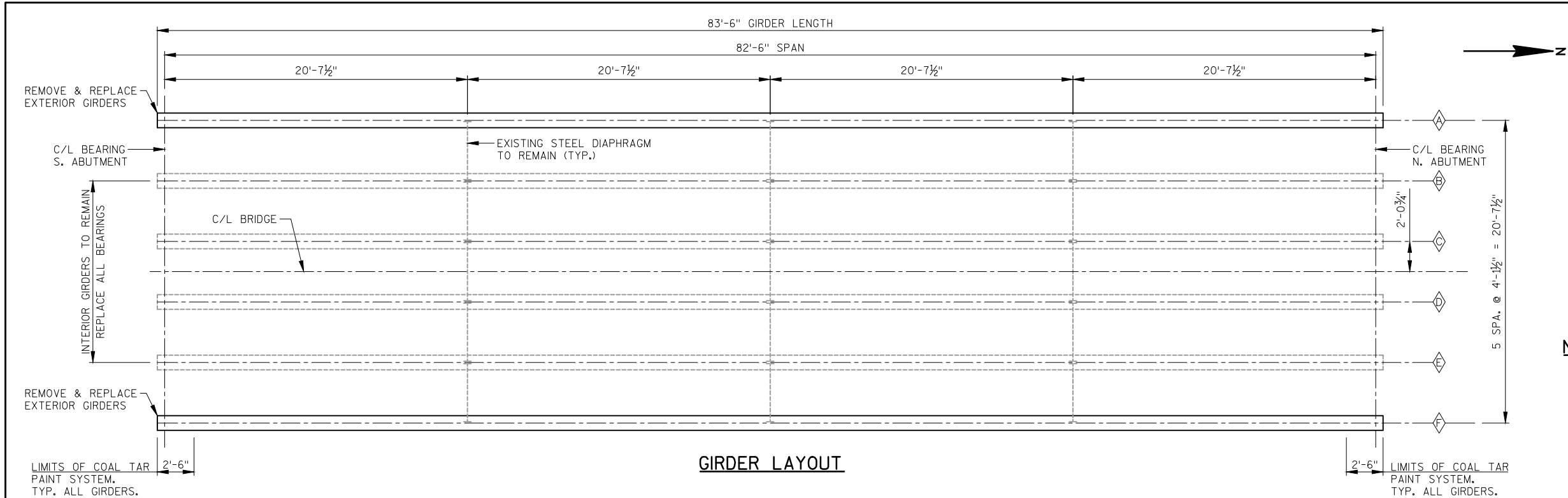
NOTES

SEE THIS SHEET FOR BILL OF BARS.

LEGEND

- ◇ SAVE EXISTING VERTICAL BAR STEEL REINFORCEMENT AT LOCATIONS OF WING WALL REMOVAL AND EXTEND 12" MIN. INTO NEW WORK.
- 18" RUBBERIZED MEMBRANE WATERPROOFING. (HORIZONTAL)
- ▲ 1/2" FILLER EXTEND AS SHOWN. SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF FILLER WITH NON-STAINING GRAY, NON-BITUMINUOUS JOINT SEALER. (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE)

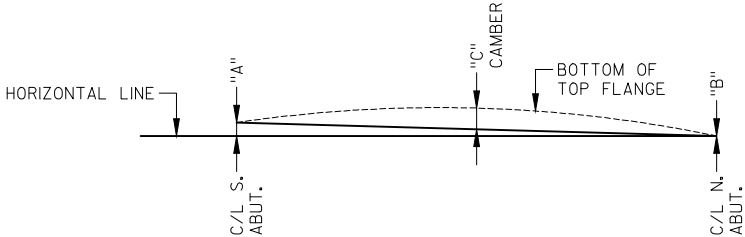
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE P-33-0144			
DRAWN BY		RBH	PTB
WING WALL DETAILS			SHEET 3 OF 7



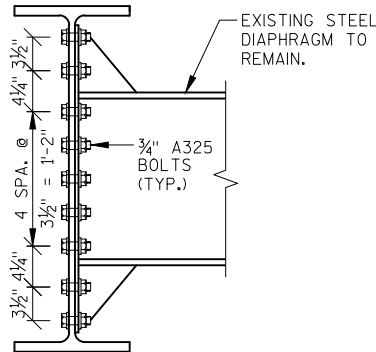
GIRDER LAYOUT

BLOCKING DIAGRAM TABLE

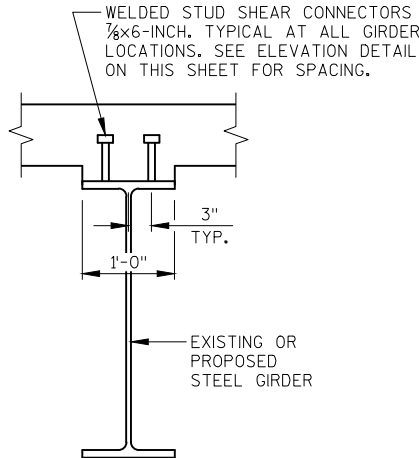
GIRDER LINE	C/L S. ABUT.	C/L N. ABUT.	CAMBER (INCHES)
DIMENSION [FT]	"A"	"B"	"C"
GIRDER A	0.14	0.00	2.10
GIRDER F	0.14	0.00	2.10



CAMBER AND BLOCKING DIAGRAM



DIAPHRAGM DETAIL



STUD SHEAR CONNECTOR DETAIL

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*TABLE OF FILLET WELD SIZES

MATERIAL THICKNESS OF THICKER PART JOINED	+ MIN. SIZE OF FILLET WELD
TO 1/2" INCLUSIVE	3/8"
OVER 1/2" TO 3/4"	1/4"
OVER 3/4" TO 1 1/2"	5/16"
OVER 1 1/2" TO 2 1/4"	3/8"
OVER 2 1/4" TO 6"	1/2"

+ EXCEPT THAT THE WELD SIZE SHALL NOT EXCEED THE THICKNESS OF THE THINNER PART JOINED.
Δ MIN. PASS SIZE IS 3/16"

NOTES

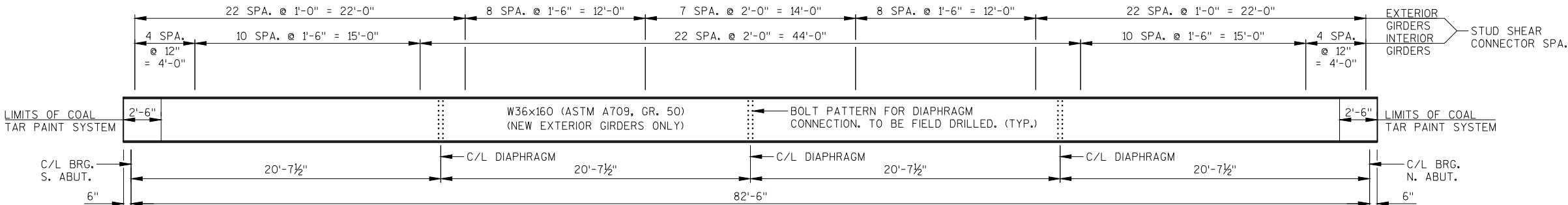
ALL BOLTED CONNECTIONS SHALL BE MADE WITH HIGH STRENGTH BOLTS (ASTM A325).

DISCONNECT EXISTING STEEL DIAPHRAGMS FROM EXTERIOR GIRDERS PRIOR TO GIRDER REMOVAL AND BOLT TO NEW EXTERIOR GIRDRES USING A325 BOLTS.

BOLT PATTERN SHOWN IS BASED ON FIELD MEASUREMENTS TAKEN AT ONE INDIVIDUAL CONNECTION. CONTRACTOR TO FIELD DRILL HOLES AT ALL DIAPHRAGM LOCATIONS IN NEW EXTERIOR BEAMS TO INSURE PROPER FIT. COST IS INCIDENTAL TO BID ITEM "STRUCTURAL STEEL HS". FIELD REPAIR AND RECOAT PAINT SURFACES DAMAGED DURING DRILLING.

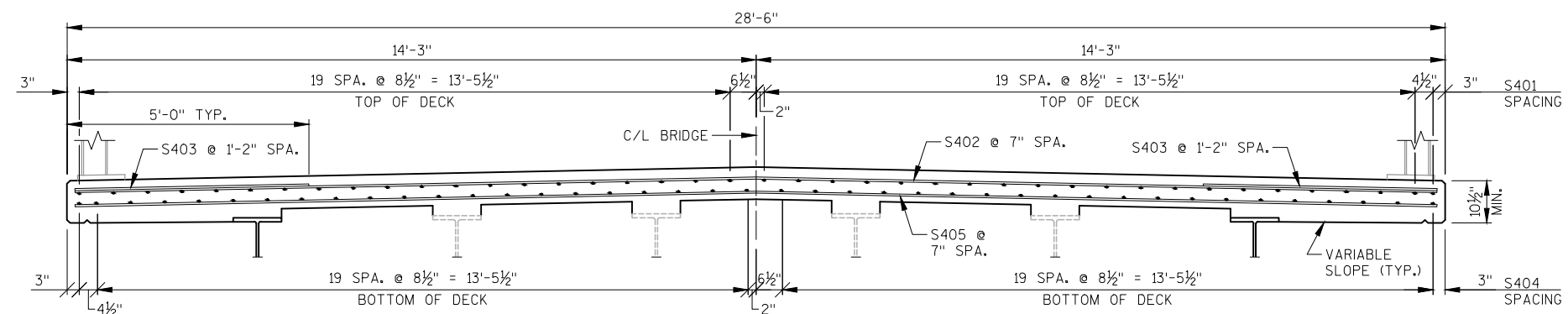
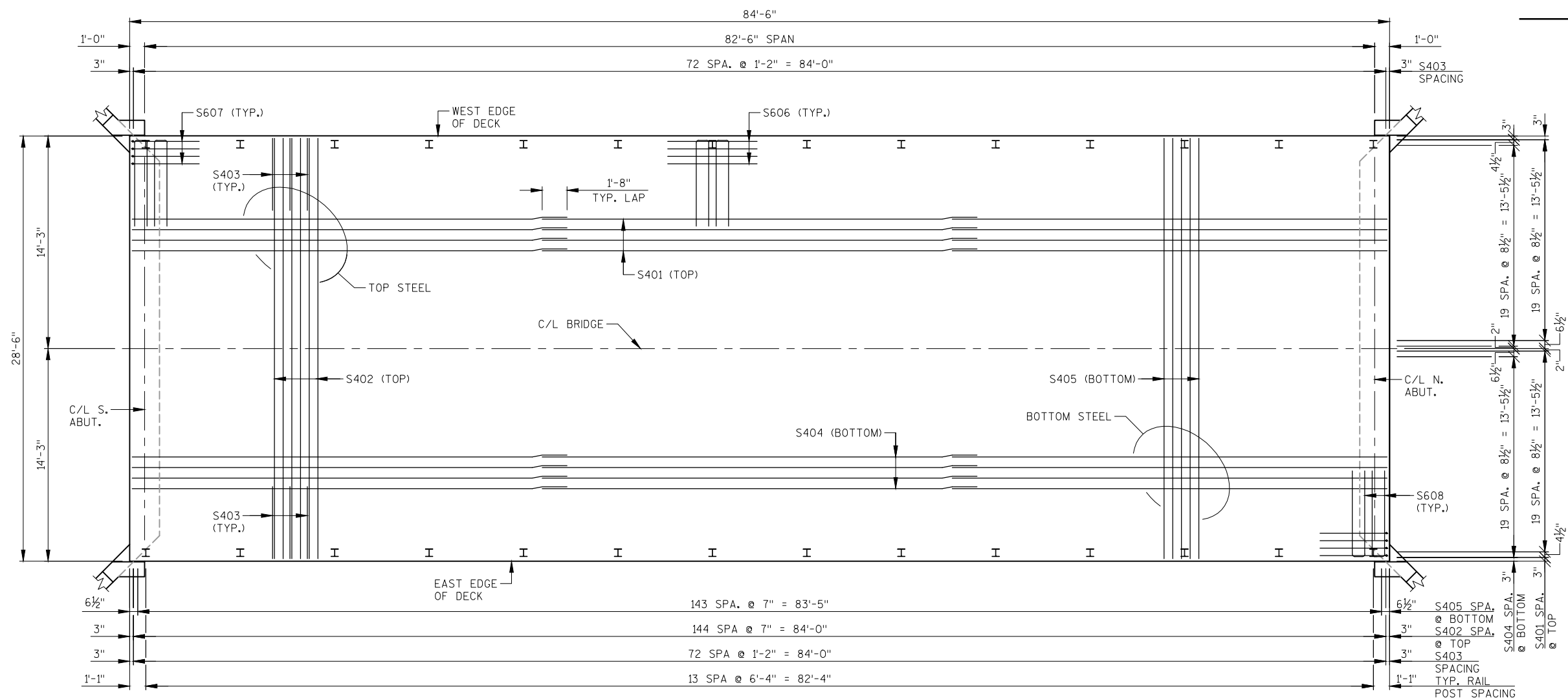
APPLY A 3-COAT COAL TAR PAINT SYSTEM DIRECTLY TO BARE METAL AT THE END 30 INCHES OF ALL GIRDERS AS SPECIFIED UNDER BID ITEM "CLEANING AND PAINTING GIRDER ENDS". PAINT THE REMAINING SURFACES OF THE STEEL GIRDERS BY APPLYING TWO OR THREE COATS OF AN APPROVED COATING SYSTEM AS SPECIFIED IN SECTION 517 OF THE STANDARD SPECIFICATIONS.

THE COLOR OF THE FINAL COAT OF PAINT FOR THE GIRDERS SHALL BE NO. 24260 IN ACCORDANCE WITH FEDERAL STANDARD NO. 595B.



ELEVATION OF GIRDER

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE P-33-0144			
DRAWN BY		PTB	PLANS RBH
GIRDER DETAILS		SHEET 4 OF 7	



STATE PROJECT NUMBER

5720-00-73

NOTES

SOME BARS HAVE BEEN OMITTED FOR CLARITY.
SEE SHEET 6 FOR BILL OF BARS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE P-33-0144			
DRAWN BY		PTB	PLANS CK'D. RBH
SUPERSTRUCTURE		SHEET 5 OF 7	

GIRDER LINE	C/L S. ABUT.	0.10 PNT.	0.20 PNT.	0.30 PNT.	0.40 PNT.	0.50 PNT.	0.60 PNT.	0.70 PNT.	0.80 PNT.	0.90 PNT.	C/L N. ABUT.
W. EDGE	836.55	836.53	836.52	836.51	836.50	836.49	836.48	836.46	836.45	836.44	836.43
A	836.62	836.60	836.59	836.58	836.57	836.56	836.55	836.53	836.52	836.51	836.50
B	836.71	836.69	836.68	836.67	836.66	836.65	836.64	836.62	836.61	836.60	836.59
C	836.79	836.77	836.76	836.75	836.74	836.73	836.72	836.70	836.69	836.68	836.67
C/L	836.83	836.81	836.80	836.79	836.78	836.77	836.76	836.74	836.73	836.72	836.71
D	836.79	836.77	836.76	836.75	836.74	836.73	836.72	836.70	836.69	836.68	836.67
E	836.71	836.69	836.68	836.67	836.66	836.65	836.64	836.62	836.61	836.60	836.59
F	836.62	836.60	836.59	836.58	836.57	836.56	836.55	836.53	836.52	836.51	836.50
E. EDGE	836.55	836.53	836.52	836.51	836.50	836.49	836.48	836.46	836.45	836.44	836.43

	C/L S. ABUT.	0.10 PNT.	0.20 PNT.	0.30 PNT.	0.40 PNT.	0.50 PNT.	0.60 PNT.	0.70 PNT.	0.80 PNT.	0.90 PNT.	C/L N. ABUT.
CONCRETE ONLY [IN.]	0.0	0.6	1.2	1.6	1.9	2.0	1.9	1.6	1.2	0.6	0.0
TOTAL [IN.]	0.0	0.7	1.3	1.7	2.0	2.1	2.0	1.7	1.3	0.7	0.0



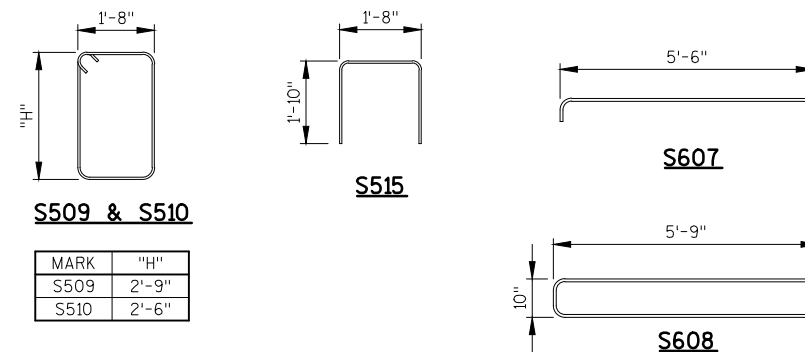
TOP OF DECK ELEV. AT FINAL GRADE
-TOP OF STEEL ELV. AFTER PLACEMENT
+DEFLECTION (CONCRETE ONLY)
-SLAB THICKNESS (8")
= 'I' VALUE FOR SETTING HAUNCH



- 18" RUBBERIZED MEMBRANE WATERPROOFING. (HORIZONTAL)
- ▲ ¾" x 4" PREFORMED FILLER, EXTEND FULL LENGTH OF ABUTMENTS BETWEEN EDGES OF SLAB AND EDGES OF GIRDERS. USE 1" FILLER UNDER ALL GIRDER FLANGES IN FRONT OF BEARING PAD.
- PLACE (2) S516 BARS THROUGH 1½" DIA. HOLE IN WEB. PLACE BARS SYMMETRICALLY ABOUT C/L GIRDER. COST OF DRILLING HOLES AT INTERIOR GIRDERS IS INCIDENTAL TO THE BID ITEM "STRUCTURAL STEEL HS".
- ◇ S517 BARS WITH MASONRY ANCHOR TYPE L NO. 5 BARS. SPA AT 12" AND EMBED ANCHOR 10" INTO EXISTING ABUTMENT.
- ¾"x8"x1'-0" ELASTOMERIC BEARING PAD. REQUIRED AT ALL GIRDER LOCATIONS.

BAR MARK	NO. REQ'D.	LENGTH	BENT	COAT	LOCATION
S401	123	29-2		X	SLAB - TOP - LONGIT.
S402	145	28-2		X	SLAB - TOP - TRANS.
S403	146	4-10		X	SLAB - TOP - OVERHANG
S404	123	29-2		X	SLAB - BOTTOM - LONGIT.
S405	144	28-2		X	SLAB - BOTTOM - TRANS.
S606	96	6-0		X	RAIL POSTS - INTERIOR
S607	16	6-0	X	X	RAIL POSTS - ENDS
S608	56	12-0	X	X	RAIL POSTS
S509	70	9-6	X	X	DIAPHRAGM - VERT. -
S510	24	9-0	X	X	DIAPHRAGM - VERT. - @ GIRDERS
S611	16	3-7		X	DIAPHRAGM - HORIZ. - ENDS
S612	40	3-9		X	DIAPHRAGM - HORIZ.
S613	10	2-9		X	DIAPHRAGM - HORIZ. - TOP
S614	14	28-2		X	DIAPHRAGM - HORIZ. - BACK & TOP
S515	70	5-0	X	X	DIAPHRAGM - VERT. - TOP
S516	24	6-0		X	DIAPHRAGM - HORIZ. AT WEB
S517	42	1-10		X	DOWEL BARS AT ABUTMENTS

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT OF BAR.



EARTHWORK-MAINLINE

STATION	AREA (SF)					INCREMENTAL VOL (CY)								CUMMULATIVE VOLUME (CY)							
	SALVAGED/ UNUSABLE					SALVAGED/ UNUSABLE		REDUCED				SELECT CRUSHED MATERIAL		CUT	REDUCED			SELECT CRUSHED MATERIAL		MASS ORDINATE	
								CUT	PAV'T MATERIAL	FILL	MARSH EX				MARSH (0.6)	FILL (25%)	EX				MARSH (0.6)
CUT	PAV'T MATERIAL	FILL	MARSH EX	(25%)	(1.5)	EBS	FILL					EX	(1.5)	EBS							
10+00	64.0	0	0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
10+22	64.0	0	45.0	0	0	53	0	18	0	0	23	0	0	53	18	0	0	23	0	0	30
10+22	0.0	0	0.0	0	0	0	0	0	0	0	0	0	0	53	18	0	0	23	0	0	30
11+00	0.0	0	0.0	0	0	0	0	0	0	0	0	0	0	53	18	0	0	23	0	0	30
11+06	0.0	0	0.0	0	0	0	0	0	0	0	0	0	0	53	18	0	0	23	0	0	30
11+06	6.0	0	28.8	0	0	0	0	0	0	0	0	0	0	53	18	0	0	23	0	0	30
11+50	6.0	0	17.4	0	0	10	0	38	0	0	47	0	0	63	56	0	0	70	0	0	-7
12+00	64.0	0	0.0	0	0	67	0	16	0	0	20	0	0	130	72	0	0	90	0	0	40
COLUMN SUBTOTALS =						130	0	72	0	0	90	0	0								
F.E. - STA. 9+92, LT. =						20	0	0	0	0	0	0	0	150	72	0	0	90	0	0	60
COLUMN TOTALS =						150	0	72	0	0	90	0	0								

NOTES:

1 - CUT

2 - SALVAGED/UNUSABLE PAVEMENT MATERIAL

3 - FILL

4 - REDUCED MARSH IN FILL

5 - FILL (25%)

6 - MASS ORDINATE

CUT INCLUDES SALVAGED/UNUSABLE MATERIAL

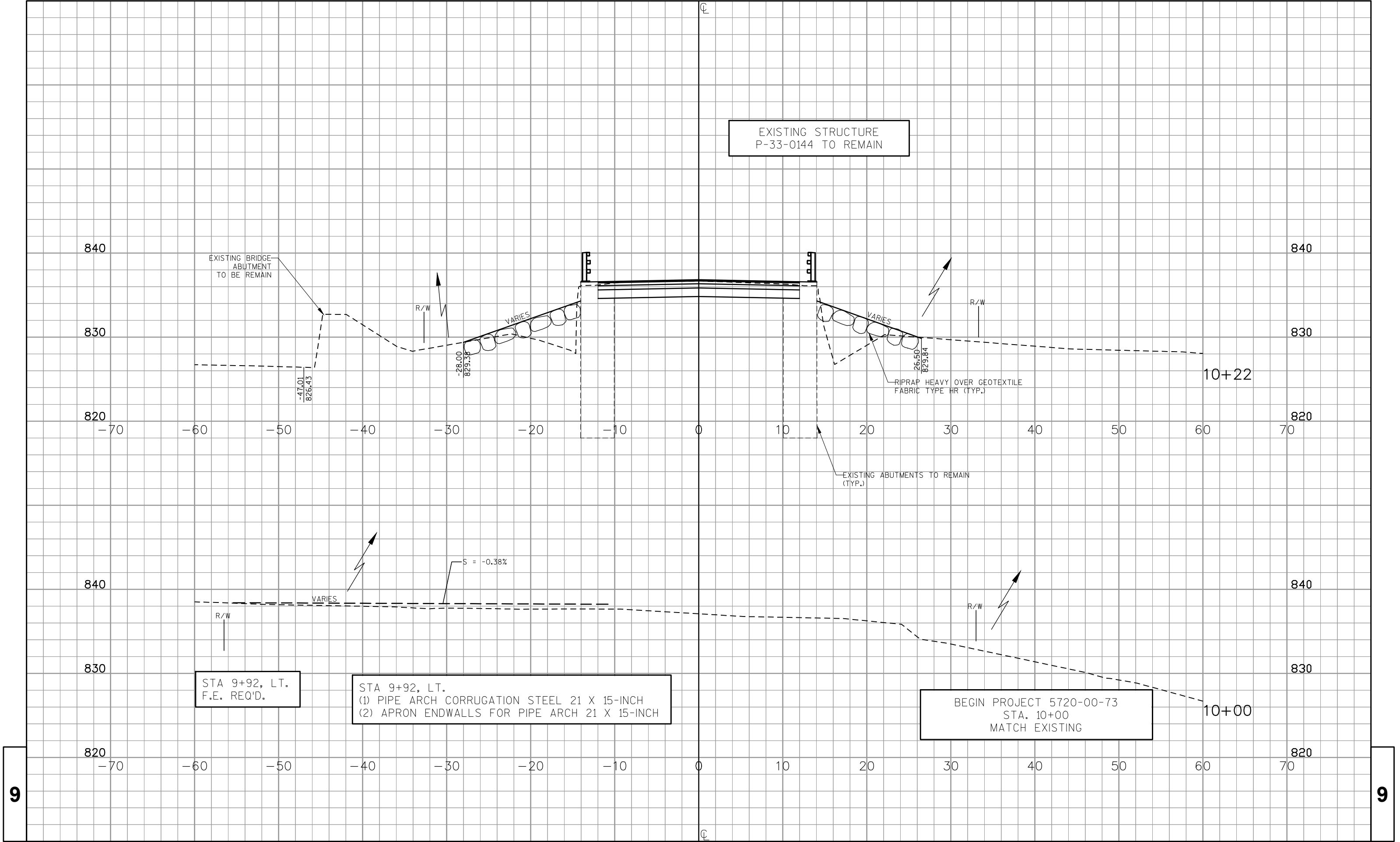
THIS DOES NOT SHOW UP IN CROSS SECTIONS

DOES NOT INCLUDE UNUSABLE PAVEMENT EXC VOLUME

REDUCED MARSH THAT CAN BE USED IN FILL

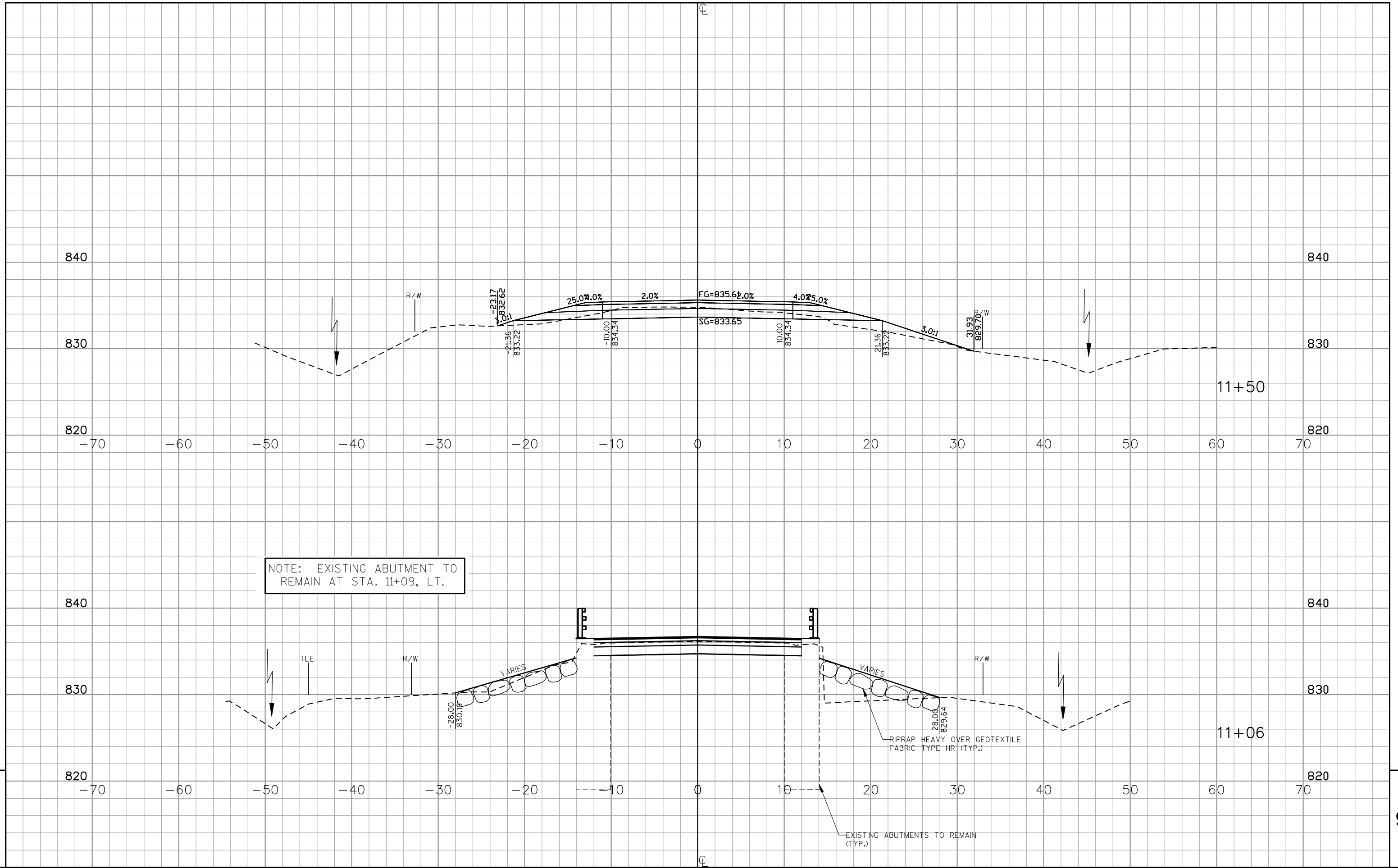
FILL 25%: (FILL -REDUCED MARSH IN FILL)*1.25

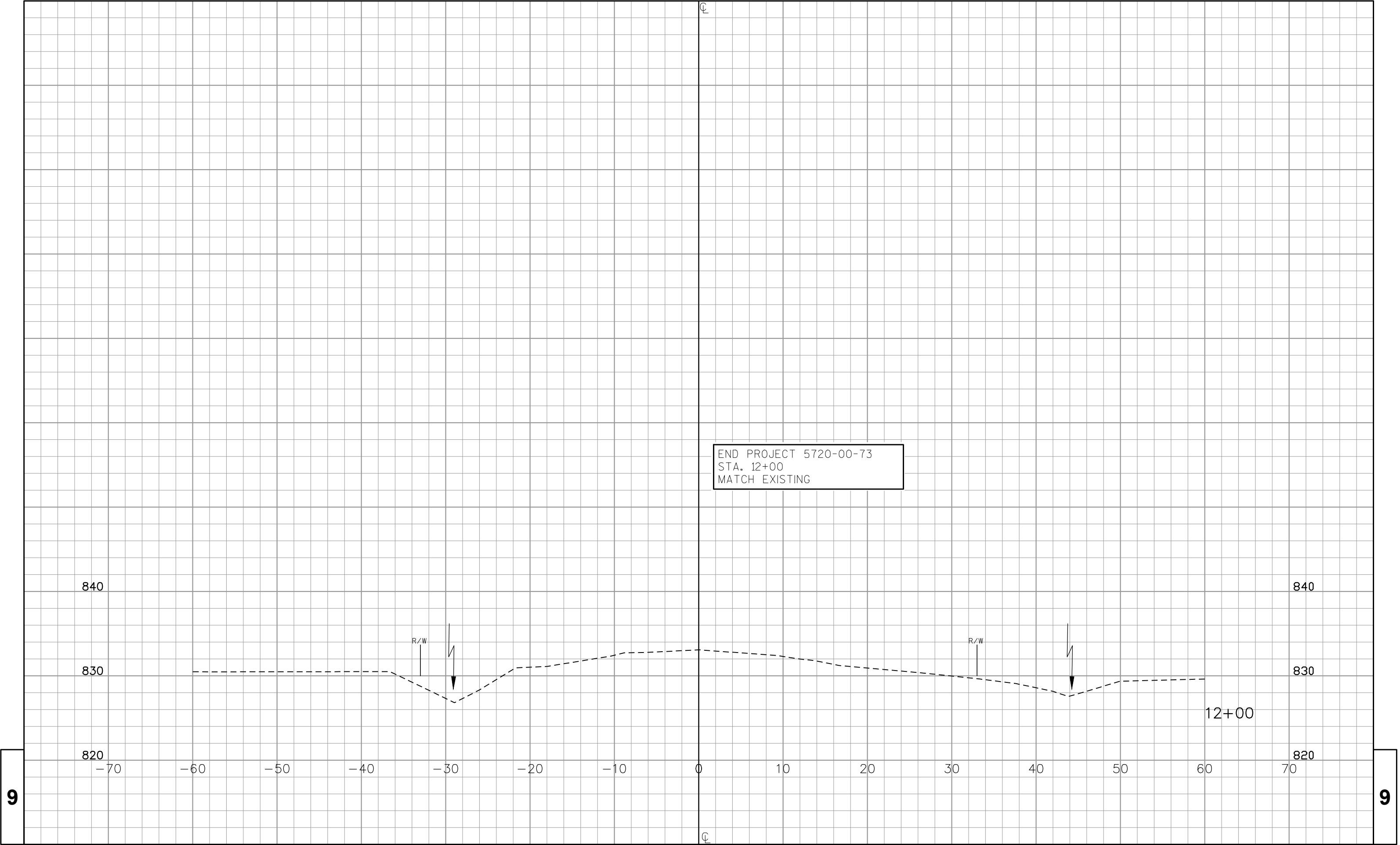
(CUT - FILL (25%))



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