

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT

| STATE PROJECT | FEDERAL PROJECT | |
|---------------|-----------------|----------|
| | PROJECT | CONTRACT |
| 5409-00-71 | WISC 2015116 | 1 |
| | | |
| | | |
| | | |

TOWN OF WHITESTOWN, 24 VALLEY ROAD

WEISTER CREEK BRIDGE B-62-0048

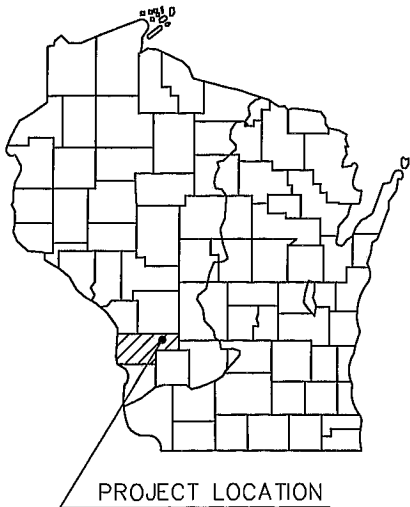
TOWN ROAD
VERNON COUNTY

STATE PROJECT NUMBER
5409-00-71

PROJECT ID: 5409-00-71
WITH: N/A

| | | |
|-----------|---|--|
| Sheet No. | 1 | Title |
| Sheet No. | 2 | Typical Sections, Details & Erosion Control Plan |
| Sheet No. | 3 | Estimate of Quantities |
| Sheet No. | 3 | Miscellaneous Quantities |
| Sheet No. | 4 | Right-of-Way Plat |
| Sheet No. | 5 | Plan and Profile |
| Sheet No. | 6 | Standard Detail Drawings |
| Sheet No. | 7 | Sign Plates |
| Sheet No. | 8 | Structure Plans |
| Sheet No. | 9 | Computer Earthwork Data |
| Sheet No. | 9 | Cross-Sections |

TOTAL SHEETS = 32



05

DESIGN DESIGNATION

| | | |
|--------------|---|--------|
| AADT (2014) | = | 65 |
| AADT (2034) | = | 79 |
| DHV (2034) | = | 10 |
| D (%) | = | 50/50 |
| T (% OF ADT) | = | 10% |
| DESIGN SPEED | = | 25 MPH |
| ESALS | = | |

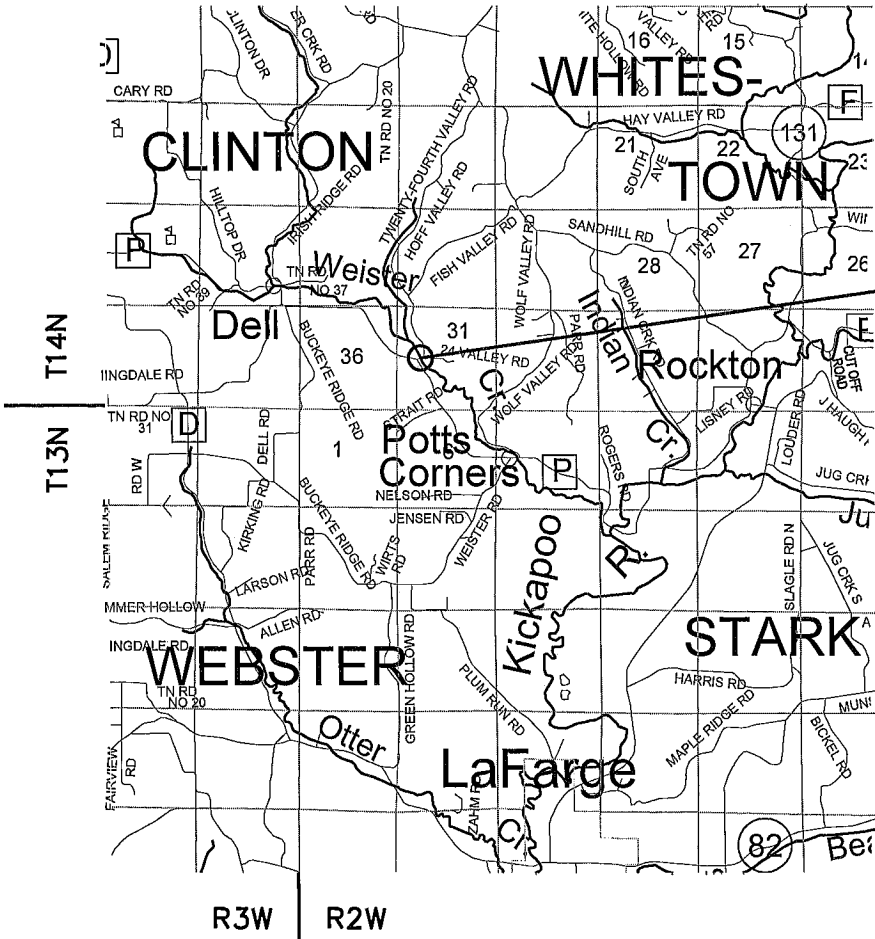
CONVENTIONAL SYMBOLS

PLAN

| | |
|--------------------------------|-----------|
| CORPORATE LIMITS | //// |
| PROPERTY LINE | --- |
| LOT LINE | - - - - |
| LIMITED HIGHWAY EASEMENT | L - - - - |
| EXISTING RIGHT OF WAY | - - - - |
| PROPOSED OR NEW R/W LINE | --- |
| SLOPE INTERCEPT | - - - - |
| REFERENCE LINE | --- |
| EXISTING CULVERT | - - - - |
| PROPOSED CULVERT (Box or Pipe) | --- |
| COMBUSTIBLE FLUIDS | CAUTION |
| HIGH VOLTAGE | CAUTION |
| MARSH AREA | CAUTION |
| WOODED OR SHRUB AREA | CAUTION |
| RIGHT-OF-WAY MARKERS | --- |

PROFILE

| | |
|---|-----|
| GRADE LINE | --- |
| ORIGINAL GROUND | --- |
| MARSH OR ROCK PROFILE (To be noted as such) | --- |
| SPECIAL DITCH | --- |
| GRADE ELEVATION | --- |
| CULVERT (Profile View) | --- |
| UTILITIES | --- |
| ELECTRIC | --- |
| OVERHEAD LINES | --- |
| FIBER OPTIC | --- |
| GAS | --- |
| SANITARY SEWER | --- |
| STORM SEWER | --- |
| TELEPHONE | --- |
| WATER | --- |
| UTILITY PEDESTAL | --- |
| POWER POLE | --- |
| TELEPHONE POLE | --- |



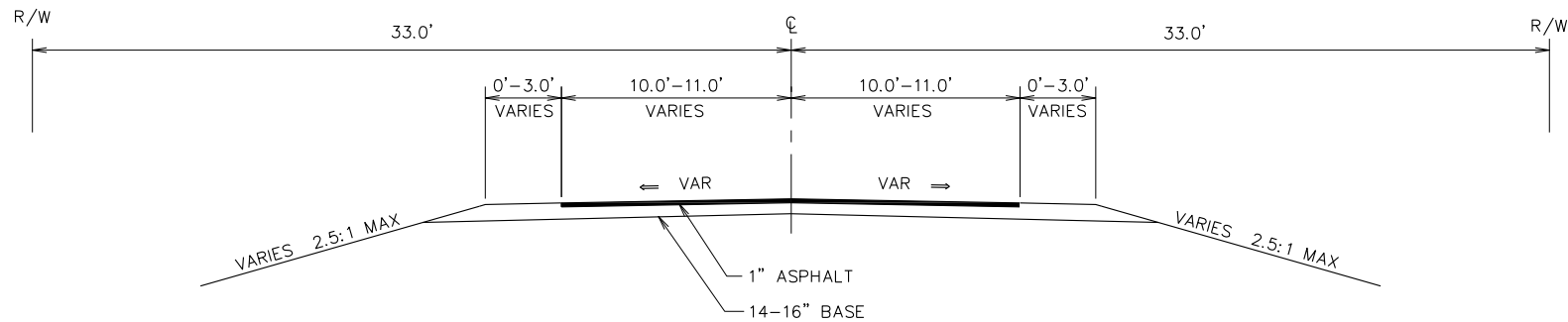
END PROJECT
STA 11+00
Y - 181846.72
X - 760899.24

STRUCTURE B-62-0048

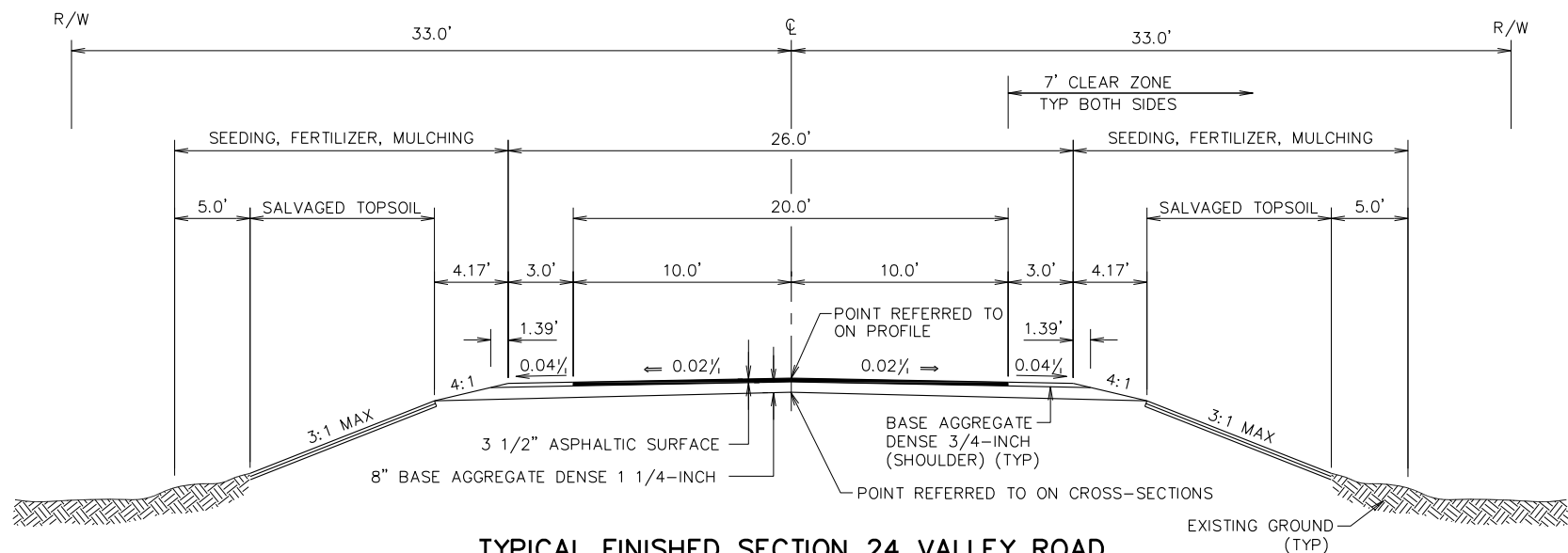
BEGIN PROJECT
STA 9+00
Y - 181769.83
X - 760715.47

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), VERNON COUNTY.

| |
|---|
| ACCEPTED FOR TOWN OF WHITESTOWN DATE 10/29/14 TOWN CHAIRMAN James Lee |
| ACCEPTED FOR VERNON COUNTY DATE 10/28/14 COUNTY COMMISSIONER Phil Hewitt |
| ORIGINAL PLANS PREPARED BY Cedar corporation MENOMONEE - MADISON - GREEN BAY www.cedarcorp.com 800-472-7372 |
| WISCONSIN PROFESSIONAL ENGINEER DENNIS W. MACK E-35295 EAU CLAIRE WI 10/27/14 |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION PREPARED BY Surveyor CEDAR CORPORATION Designer CEDAR CORPORATION Management Consultant KJOHNSON ENGINEERS, INC. |
| APPROVED FOR THE DEPARTMENT DATE 10/31/14 (Management Consultant Signature) E |

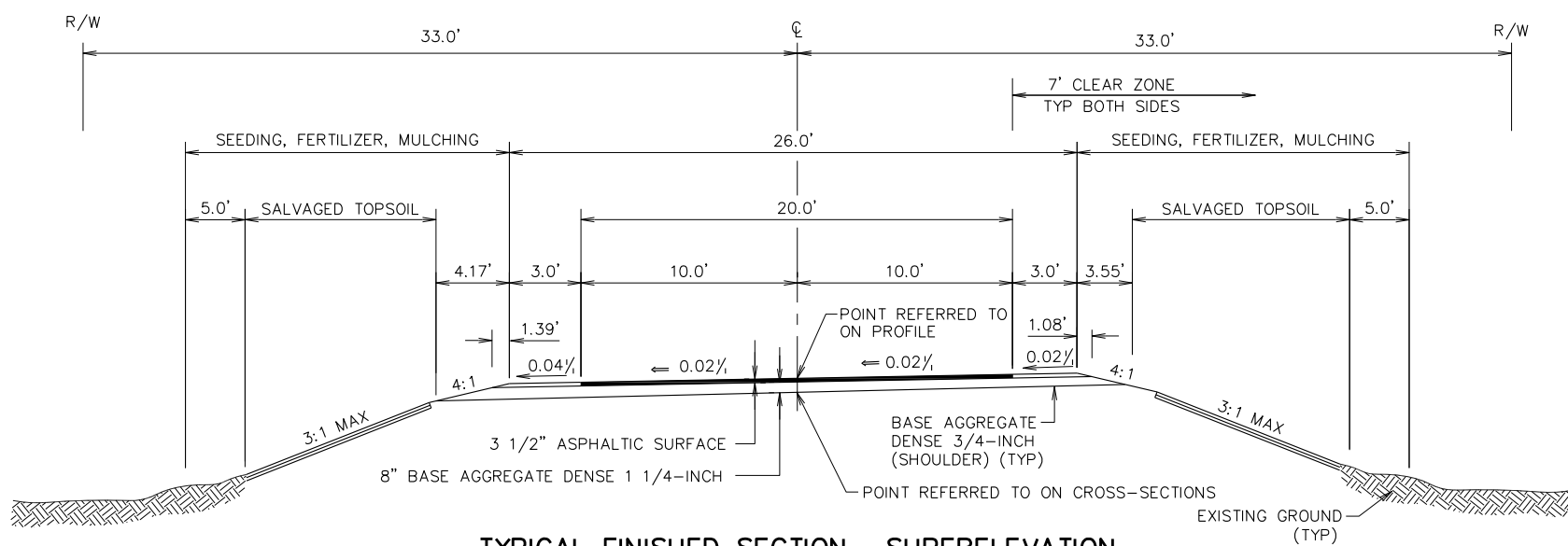


EXISTING TYPICAL SECTION 24 VALLEY ROAD



TYPICAL FINISHED SECTION 24 VALLEY ROAD

STA 9+00 - STA 9+66
STA 10+33 - STA 10+50



TYPICAL FINISHED SECTION- SUPERELEVATION

STA 10+50 - STA 11+00

DNR LIAISON

DNR SERVICE CENTER
3550 MORMON COULEE ROAD
LA CROSSE, WI 54601
(608) 785-9115
KAREN KALVELAGE
karen.kalvelage@wisconsin.gov

DESIGN CONSULTANT

CEDAR CORPORATION
604 WILSON AVENUE
MENOMONIE, WI 54751
(715) 235-9081
TROY L. PETERSON, PE
troy.peterson@cedarcorp.com

VERNON COUNTY

VERNON CO. HIGHWAY DEPARTMENT
602 NORTH MAIN STREET
VIROQUA, WI 54665
(608) 637-5452
PHIL HEWITT
phil.hewitt@vernoncounty.org

TOWN OF WHITESTOWN

WHITESTOWN TOWN HALL
S1701 SANDHILL ROAD
LAFARGE, WI 54639
(608) 634-2367
JIM LEE
jkrjee@mwt.net

UTILITIES

VERNON ELECTRIC COOPERATIVE
110 NORTH MAIN STREET
WESTBY, WI 54667
(608) 634-3121
CRAIG BUROS
cburos@vernonelectric.org

VERNON TELEPHONE COOPERATIVE
103 NORTH MAIN STREET
WESTBY, WI 54667
(608) 634-3136
TODD TUNKS
ttunks@vernonel.com



Dial 811 or (800) 242-8511

www.DiggersHotline.com

** DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

SILT FENCE TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER. SILT FENCE TO BE PLACED PRIOR TO CONSTRUCTION AND IN PLACE PRIOR TO BRIDGE REMOVAL.

NO TREES OR SHRUBS ARE TO BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE FIRST BEEN INDICATED FOR REMOVAL BY THE ENGINEER IN THE FIELD.

EXCAVATION BELOW SUBGRADE (EBS) IS NOT USED TO BALANCE YARDAGE AND IS NOT SHOWN ON THE CROSS SECTIONS, BUT IS MEASURED AND PAID FOR AS EXCAVATION COMMON. THE LOCATION OF EBS WILL BE DETERMINED BY THE ENGINEER.

SHRINKAGE IS ESTIMATED AT 25%.

THE 3 1/2" ASPHALTIC SURFACE SHALL BE CONSTRUCTED WITH A 1 3/4" LOWER LAYER AND A 1 3/4" UPPER LAYER. USE 1/2" NOMINAL AGGREGATE FOR ASPHALT SURFACE.

BEARINGS REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), VERNON COUNTY.

DISTURBED AREAS WITHIN THE RIGHT OF WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, ARE TO BE FERTILIZED AND SEEDED AS DIRECTED BY THE ENGINEER. USE SEED MIX NO. 10.

WHEN THE QUANTITY OF THE ITEM OF BASE LAYER OR SURFACE LAYER IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OF THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

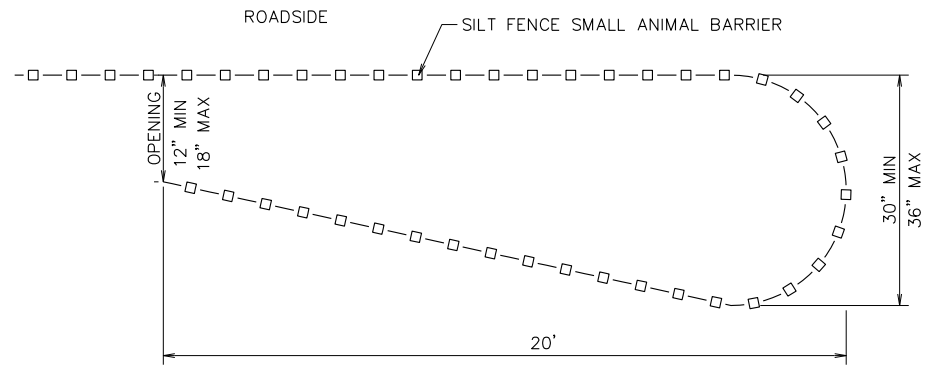
THE BENCHMARK IS REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), VERNON COUNTY.

WETLANDS ARE PRESENT WITHIN THE PROJECT LIMITS. DO NOT OPERATE EQUIPMENT OUTSIDE THE SLOPE INTERCEPTS.

TO PREVENT TURTLES FROM GETTING TRAPPED IN THE RIPRAP, FILL ALL VOIDS USING 1 TO 3-INCH STONE.

STANDARD ABBREVIATIONS

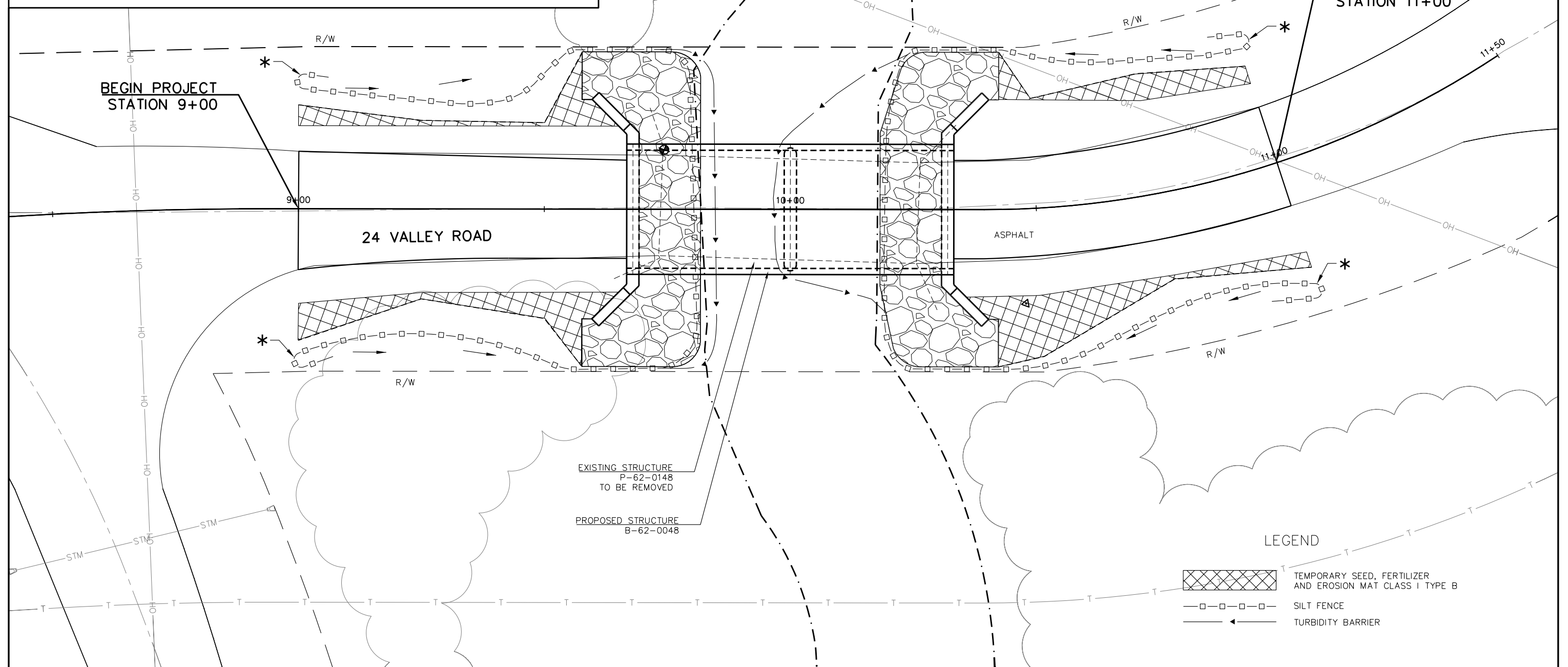
| | | | |
|-----------|------------------------------|-----------|--------------------------------|
| ABUT | ABUTMENT | PC | POINT OF CURVATURE |
| AGG | AGGREGATE | PI | POINT OF INTERSECTION |
| ET AL | AND OTHERS | PT | POINT OF TANGENCY |
| AADT | ANNUAL AVERAGE DAILY TRAFFIC | POL | POINT ON LINE |
| BF | BACK FACE | PE | PRIVATE ENTRANCE |
| BM | BENCHMARK | PL | PROPERTY LINE |
| C/L OR CL | CENTERLINE | PSI | POUNDS/SQUARE INCH |
| Δ | CENTRAL ANGLE OR DELTA | PROP | PROPOSED |
| CLR | CLEAR | R | RADIUS |
| CONC | CONCRETE | RR | RAILROAD |
| CONST | CONSTRUCTION | REBAR | REINFORCEMENT BAR |
| COR | CORNER | REQD | REQUIRED |
| CMP | CORRUGATED METAL PIPE | RT | RIGHT |
| CTH | COUNTY TRUNK HIGHWAY | RHF | RIGHT-HAND FORWARD |
| CR | CREEK | R/W | RIGHT-OF-WAY |
| CFS | CUBIC FEET/SECOND | RD | ROAD |
| CULV | CULVERT | SEC | SECTION |
| D | DEGREE OF CURVE | S | SOUTH |
| DHV | DESIGN HOUR VOLUME | SE | SOUTHEAST |
| DIA | DIAMETER | SW | SOUTHWEST |
| E | EAST | STH | STATE TRUNK HIGHWAY |
| EL | ELEVATION | STA | STATION |
| EST | ESTIMATED | SE | SUPER ELEVATION |
| FPS | FEET PER SECOND | T | TANGENT |
| FE | FIELD ENTRANCE | TEL | TELEPHONE |
| FT | FOOT (FEET) | TEMP | TEMPORARY |
| FTG | FOOTING | TI | TEMPORARY INTEREST |
| FDN | FOUNDATION | TLE | TEMPORARY LIMITED EASEMENT |
| FF | FRONT FACE | TL OR T/L | TRANSIT LINE |
| IP | IRON PIN | T | TRUCKS |
| LT | LEFT | TYP | TYPICAL |
| LHF | LEFT-HAND FORWARD | U/G | UNDERGROUND |
| L | LENGTH OF CURVE | USH | UNITED STATES HIGHWAY |
| LF | LINEAR FOOT | VAR | VARIABLE |
| MAX | MAXIMUM | V | VELOCITY |
| MI | MILE | VPC | VERTICAL POINT OF CURVATURE |
| MIN | MINIMUM | VPI | VERTICAL POINT OF INTERSECTION |
| NC | NORMAL CROWN | VPT | VERTICAL POINT OF TANGENCY |
| N | NORTH | W | WEST |
| NE | NORTHEAST | YD | YARD |
| NW | NORTHWEST | | |
| NO | NUMBER | | |



NOTES:

SILT FENCE POSTS FOR THE TURN-AROUND SHOULD BE ON THE OUTSIDE OF THE TURN-AROUND AND TRENCHED IN ACCORDING TO SILT FENCE REQUIREMENTS.

SILT FENCE WILL BE INSTALLED BY VERNON COUNTY PRIOR TO APRIL 15.

*** TEMPORARY SMALL ANIMAL BARRIER**

| DATE 23DEC14 | | E S T I M A T E O F Q U A N T I T I E S | | | |
|--------------|------------|---|------|------------|------------|
| LINE | | | | | 5409-00-71 |
| NUMBER | ITEM | ITEM DESCRIPTION | UNIT | TOTAL | QUANTITY |
| 0010 | 201.0105 | Clearing | STA | 1.000 | 1.000 |
| 0020 | 201.0205 | Grubbing | STA | 1.000 | 1.000 |
| 0030 | 203.0600.S | Removing Old Structure Over Waterway With Minimal Debris (station) 01. 10+00 | LS | 1.000 | 1.000 |
| 0040 | 205.0100 | Excavation Common **P** | CY | 111.000 | 111.000 |
| 0050 | 206.1000 | Excavation for Structures Bridges (structure) 01. B-62-0048 | LS | 1.000 | 1.000 |
| 0060 | 210.0100 | Backfill Structure | CY | 280.000 | 280.000 |
| 0070 | 213.0100 | Finishing Roadway (project) 01. 5409-00-71 | EACH | 1.000 | 1.000 |
| 0080 | 305.0110 | Base Aggregate Dense 3/4-Inch | TON | 23.000 | 23.000 |
| 0090 | 305.0120 | Base Aggregate Dense 1 1/4-Inch | TON | 206.000 | 206.000 |
| 0100 | 465.0105 | Asphaltic Surface | TON | 64.000 | 64.000 |
| 0110 | 502.0100 | Concrete Masonry Bridges | CY | 200.000 | 200.000 |
| 0120 | 502.3200 | Protective Surface Treatment | SY | 230.000 | 230.000 |
| 0130 | 505.0405 | Bar Steel Reinforcement HS Bridges | LB | 6,090.000 | 6,090.000 |
| 0140 | 505.0605 | Bar Steel Reinforcement HS Coated Bridges | LB | 24,360.000 | 24,360.000 |
| 0150 | 513.4060 | Railing Tubular Type M (structure) 01. B-62-0048 | LS | 1.000 | 1.000 |
| 0160 | 516.0500 | Rubberized Membrane Waterproofing | SY | 11.000 | 11.000 |
| 0170 | 550.0500 | Pile Points | EACH | 17.000 | 17.000 |
| 0180 | 550.1100 | Piling Steel HP 10-Inch X 42 Lb | LF | 425.000 | 425.000 |
| 0190 | 606.0400 | Riprap Extra-Heavy | CY | 155.000 | 155.000 |
| 0200 | 612.0406 | Pipe Underdrain Wrapped 6-Inch | LF | 160.000 | 160.000 |
| 0210 | 619.1000 | Mobilization | EACH | 1.000 | 1.000 |
| 0220 | 624.0100 | Water | MGAL | 3.000 | 3.000 |
| 0230 | 625.0500 | Salvaged Topsoil **P** | SY | 120.000 | 120.000 |
| 0240 | 627.0200 | Mulching **P** | SY | 400.000 | 400.000 |
| 0250 | 628.1504 | Silt Fence | LF | 300.000 | 300.000 |
| 0260 | 628.1520 | Silt Fence Maintenance | LF | 800.000 | 800.000 |
| 0270 | 628.1905 | Mobilizations Erosion Control | EACH | 3.000 | 3.000 |
| 0280 | 628.1910 | Mobilizations Emergency Erosion Control | EACH | 3.000 | 3.000 |
| 0290 | 628.2004 | Erosion Mat Class I Type B | SY | 120.000 | 120.000 |
| 0300 | 628.6005 | Turbidity Barriers | SY | 205.000 | 205.000 |
| 0310 | 629.0210 | Fertilizer Type B | CWT | 0.400 | 0.400 |
| 0320 | 630.0110 | Seeding Mixture No. 10 **P** | LB | 13.000 | 13.000 |
| 0330 | 630.0200 | Seeding Temporary **P** | LB | 13.000 | 13.000 |
| 0340 | 634.0612 | Posts Wood 4x6-Inch X 12-FT | EACH | 4.000 | 4.000 |
| 0350 | 637.2230 | Signs Type II Reflective F | SF | 12.000 | 12.000 |
| 0360 | 638.2602 | Removing Signs Type II | EACH | 4.000 | 4.000 |
| 0370 | 638.3000 | Removing Small Sign Supports | EACH | 4.000 | 4.000 |
| 0380 | 642.5001 | Field Office Type B | EACH | 1.000 | 1.000 |
| 0390 | 643.0100 | Traffic Control (Project) 01. 5409-00-71 | EACH | 1.000 | 1.000 |
| 0400 | 643.0420 | Traffic Control Barricades Type Iii | DAY | 1,458.000 | 1,458.000 |
| 0410 | 643.0705 | Traffic Control Warning Lights Type A | DAY | 2,916.000 | 2,916.000 |
| 0420 | 643.0900 | Traffic Control Signs | DAY | 1,134.000 | 1,134.000 |
| 0430 | 645.0120 | Geotextile Fabric Type Hr | SY | 290.000 | 290.000 |
| 0440 | 650.4500 | Construction Staking Subgrade | LF | 133.000 | 133.000 |
| 0450 | 650.5000 | Construction Staking Base | LF | 133.000 | 133.000 |
| 0460 | 650.6500 | Construction Staking Structure Layout (Structure) 01. B-62-0048 | LS | 1.000 | 1.000 |
| 0470 | 650.9910 | Construction Staking Supplemental Control (Project) 01. 5409-00-71 | LS | 1.000 | 1.000 |
| 0480 | 650.9920 | Construction Staking Slope Stakes | LF | 133.000 | 133.000 |

| | | | | | |
|--------------|----------|--|---|-----------|-----------|
| DATE 23DEC14 | | | E S T I M A T E O F Q U A N T I T I E S | | |
| LINE | | | 5409-00-71 | | |
| NUMBER | ITEM | ITEM DESCRIPTION | UNIT | TOTAL | QUANTITY |
| 0490 | 690.0150 | Sawing Asphalt | LF | 45.000 | 45.000 |
| 0500 | 715.0502 | Incentive Strength Concrete Structures | DOL | 1,200.000 | 1,200.000 |
| | | | | | |
| 0510 | SPV.0195 | Special 01. Select Crushed Material For Travel Corridor Interstitial Space | TON | 94.000 | 94.000 |

| Division | From/To Station | Location | 205.0100 Common Excavation (CY) **p** | Salvaged/Unusable Pavement Material | Available Material (CY) (2) | Unexpanded Fill | Expanded Fill | Mass Ordinate +/- (3) | 208.0100 Borrow (CY) | Waste (CY) |
|---------------------|-----------------|---------------|---|---|-----------------------------------|--------------------|----------------|--------------------------|----------------------------|---------------|
| | | | Cut (1) | | | | Factor 1.25 | | | |
| 1 | 9+00 - 9+50 | MAINLINE WEST | 57 | 4 | 53 | 1 | 1 | 52 | 0 | 56 |
| Division 1 Subtotal | | | 57 | 4 | 53 | 1 | 1 | 52 | 0 | 56 |
| 2 | 10+50 - 11+00 | MAINLINE EAST | 55 | 4 | 51 | 2 | 2 | 49 | 0 | 53 |
| Division 2 Subtotal | | | 55 | 4 | 51 | 2 | 2 | 49 | 0 | 53 |
| Grand Total | | | 111 | 7 | 104 | 2 | 3 | | 0 | 108 |
| Total Common Ex | | | 111 | | | | | | 0 | 108 |

- 1) Cut includes Salvaged/Unusable Pavement Material
2) Available Material = Cut - Salvaged/Unusable Pavement Material
3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division and is catagorized as waste. Minus indicates a shortage of material within the Division and is catagorized as borrow Item Number 208.0100.

FINISHING ROADWAY

| | | 213.0100 |
|-------------------|----------|----------|
| STATION - STATION | LOCATION | EACH |
| 9+00 - 11+00 | MAINLINE | 1 |
| TOTAL | | 1 |

FIELD OFFICE TYPE B

| | | 642.5001 |
|------------|----------|----------|
| PROJECT | LOCATION | EACH |
| 5409-00-71 | MAINLINE | 1 |
| TOTAL | | 1 |

MOBILIZATION

| CLEARING & GRUBBING | | | |
|------------------------|----------|---------------|---------------|
| | | 201.0105 | 201.0205 |
| STATION - STATION | LOCATION | CLEARING STA. | GRUBBING STA. |
| 9+15-9+70, 10+40-10+50 | MAINLINE | 1 | 1 |
| TOTAL | | 1 | 1 |

| | | 619.1000 |
|---------------|----------|----------|
| PROJECT | LOCATION | EACH |
| CATEGORY 0020 | MAINLINE | 0.82 |
| CATEGORY 0010 | MAINLINE | 0.18 |
| TOTAL | | 1 |

WATER

| | | 624.0100 |
|-------------------|----------|----------|
| STATION - STATION | LOCATION | MGAL |
| 9+00 - 11+00 | MAINLINE | 3 |
| TOTAL | | 3 |

ASPHALTIC SURFACE

| | | 465.0105 |
|-------------------|---------------|----------|
| STATION - STATION | LOCATION | TON |
| 9+00 - 9+66 | MAINLINE WEST | 32 |
| 10+33 - 11+00 | MAINLINE EAST | 32 |
| TOTAL | | 64 |

BASE AGGREGATE DENSE

| | | 305.0110 | 305.0120 |
|-------------------|----------|------------|--------------|
| | | 3/4 - INCH | 1 1/4 - INCH |
| STATION - STATION | LOCATION | TON | TON |
| 9+00 - 9+66 | MAINLINE | 11 | 100 |
| 10+33 + 11+00 | MAINLINE | 12 | 106 |
| TOTAL | | 23 | 206 |

ALL ITEMS ARE CATEGORY 0010
UNLESS OTHERWISE NOTED.

ALL ITEMS ARE CATEGORY 0010
UNLESS OTHERWISE NOTED.

| EROSION CONTROL ITEMS | | | | | | | |
|-----------------------|----------|-----------|------------|-------------|----------------|-----------------|------------------------|
| | | 630.0200 | | 628.1520 | 628.2004 | 628.1905 | 628.1910 |
| | | SEEDING | 628.1504 | SILT FENCE | EROSION MAT | MOBILIZATIONS | MOBILIZATION EMERGENCY |
| | | TEMPORARY | SILT FENCE | MAINTENANCE | CLASS I TYPE B | EROSION CONTROL | EROSION CONTROL |
| | | **P** | | | | | |
| STATION - STATION | LOCATION | LB | LF | LF | SY | EACH | EACH |
| 9+00 - 9+66 | LT | 3 | -- | 150 | 20 | -- | -- |
| 9+00 - 9+66 | RT | 3 | -- | 150 | 35 | -- | -- |
| 10+33 - 11+00 | LT | 3 | -- | 150 | 22 | -- | -- |
| 10+33 - 11+00 | RT | 4 | -- | 150 | 43 | -- | -- |
| 9+00 - 11+00 | MAINLINE | -- | -- | -- | -- | 3 | 3 |
| UNDISTRIBUTED | | -- | 300 | 200 | -- | -- | -- |
| TOTAL | | 13 | 300 | 800 | 120 | 3 | 3 |

| SIGNING QUANTITIES | | | | | |
|--------------------|-------|---------------|------------------|----------------|----------------|
| | | 637.2230 | 634.0612 | 638.2602 | 638.3000 |
| | | SIGNS TYPE II | POSTS WOOD | REMOVING SIGNS | REMOVING SMALL |
| | | REFLECTIVE F | 4X6-INCH X 12-FT | TYPE II | SIGN SUPPORTS |
| LOCATION | SF | EACH | EACH | EACH | DESCRIPTION |
| NW BRIDGE CORNER | 3.00 | 1 | 1 | 1 | W5-52 L |
| SW BRIDGE CORNER | 3.00 | 1 | 1 | 1 | W5-52 R |
| NE BRIDGE CORNER | 3.00 | 1 | 1 | 1 | W5-52 R |
| SE BRIDGE CORNER | 3.00 | 1 | 1 | 1 | W5-52 L |
| TOTAL | 12.00 | 4 | 4 | 4 | |

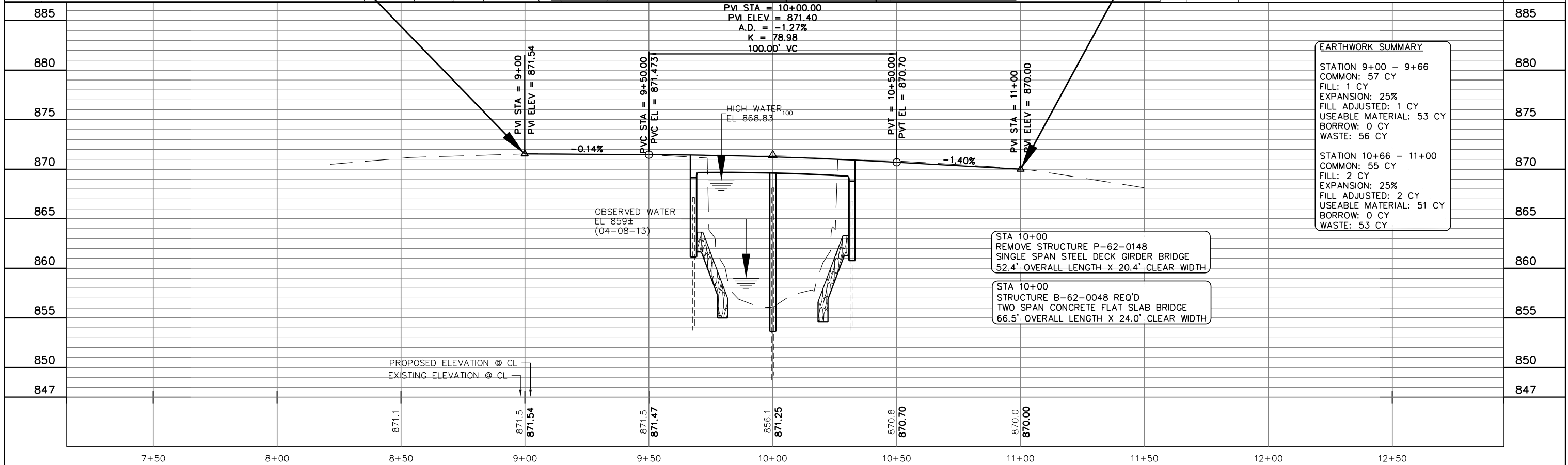
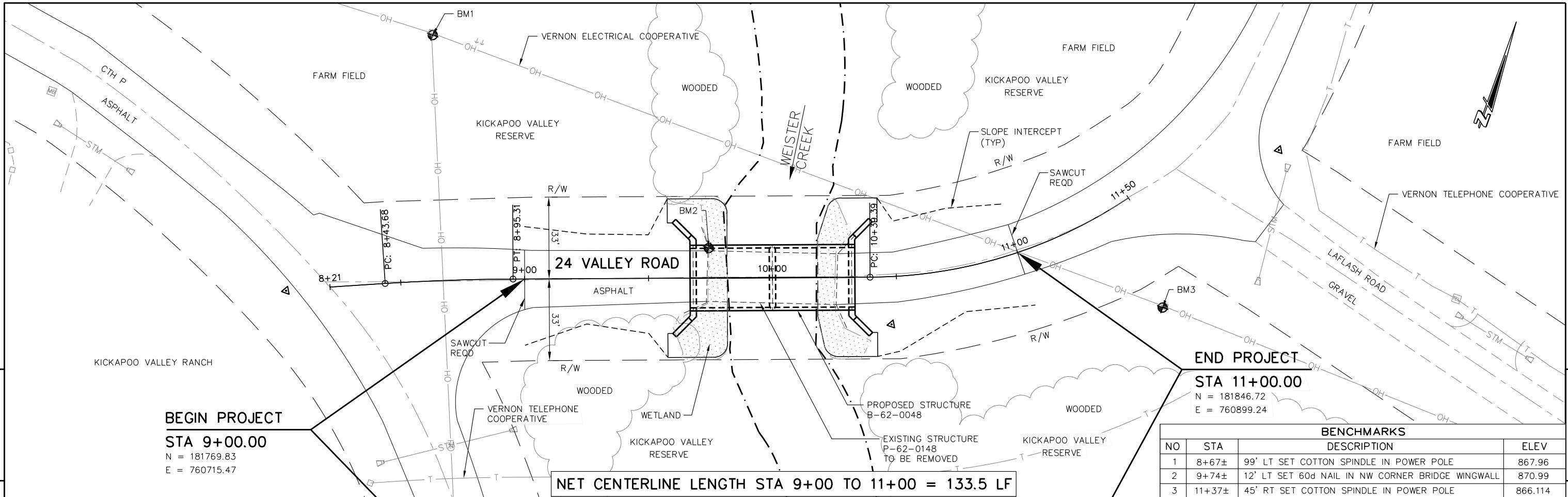
| TRAFFIC CONTROL | | | | |
|--------------------|------|-----------------|-----------------|-----------------|
| | | 643.0420 | 643.0705 | |
| | | TRAFFIC CONTROL | TRAFFIC CONTROL | 643.0900 |
| | | BARRICADES | WARNING LIGHTS | TRAFFIC CONTROL |
| | | TYPE III | TYPE A | 643.0100 |
| | | DAY | DAY | 5409-00-71 |
| LOCATION | DAY | DAY | DAY | EACH |
| PROJECT 5409-00-71 | 1458 | 2916 | 1134 | 1 |
| TOTAL | 1458 | 2916 | 1134 | 1 |

| RESTORATION ITEMS | | | | | |
|-------------------|----------|----------|----------|------------|-----------------|
| | | 625.0500 | | 629.0210 | 630.0110 |
| | | SALVAGED | 627.0200 | FERTILIZER | SEEDING MIXTURE |
| | | TOPSOIL | MULCHING | TYPE B | NO. 10 |
| | | **P** | **P** | | **P** |
| STATION - STATION | LOCATION | SY | SY | CWT | LB |
| 9+00 - 9+66 | LT | 20 | 85 | 0.1 | 3 |
| 9+00 - 9+66 | RT | 35 | 100 | 0.1 | 3 |
| 10+33 - 11+00 | LT | 22 | 97 | 0.1 | 3 |
| 10+33 - 11+00 | RT | 43 | 118 | 0.1 | 4 |
| TOTAL | | 120 | 400 | 0.4 | 13 |

| TURBIDITY BARRIER | | |
|-------------------|----------|----------|
| | | 628.6005 |
| LOCATION | ABUTMENT | SY |
| MAINLINE | WEST | 100 |
| MAINLINE | EAST | 105 |
| TOTAL | | 205 |

| SAWING ASPHALT | | |
|----------------|---------------|----------|
| | | 690.0150 |
| STATION | LOCATION | LF |
| 9+00 | BEGIN PROJECT | 25 |
| 11+00 | END PROJECT | 20 |
| TOTAL | | 45 |

| CONSTRUCTION STAKING | | | | | | |
|----------------------|----------|----------|----------|--------------|---------------|------------------|
| | | 650.9910 | | | CATEGORY 0020 | |
| | | 650.4500 | 650.5000 | SUPPLEMENTAL | 650.9920 | 650.6500 |
| | | SUBGRADE | BASE | CONTROL | SLOPE STAKES | STRUCTURE LAYOUT |
| | | LF | LF | LS | LF | B-62-0048 |
| STATION - STATION | LOCATION | LF | LF | LS | LF | LS |
| 9+00 - 11+00 | MAINLINE | 133 | 133 | 1 | 133 | 1 |
| TOTAL | | 133 | 133 | 1 | 133 | 1 |



| BENCHMARKS | | | |
|------------|--------|--|---------|
| NO | STA | DESCRIPTION | ELEV |
| 1 | 8+67± | 99' LT SET COTTON SPINDLE IN POWER POLE | 867.96 |
| 2 | 9+74± | 12' LT SET 60d NAIL IN NW CORNER BRIDGE WINGWALL | 870.99 |
| 3 | 11+37± | 45' RT SET COTTON SPINDLE IN POWER POLE | 866.114 |

| EARTHWORK SUMMARY | |
|-------------------------|--|
| STATION 9+00 - 9+66 | |
| COMMON: 57 CY | |
| FILL: 1 CY | |
| EXPANSION: 25% | |
| FILL ADJUSTED: 1 CY | |
| USEABLE MATERIAL: 53 CY | |
| BORROW: 0 CY | |
| WASTE: 56 CY | |
| STATION 10+66 - 11+00 | |
| COMMON: 55 CY | |
| FILL: 2 CY | |
| EXPANSION: 25% | |
| FILL ADJUSTED: 2 CY | |
| USEABLE MATERIAL: 51 CY | |
| BORROW: 0 CY | |
| WASTE: 53 CY | |

STA 10+00
REMOVE STRUCTURE P-62-0148
SINGLE SPAN STEEL DECK GIRDER BRIDGE
52.4' OVERALL LENGTH X 20.4' CLEAR WIDTH

STA 10+00
STRUCTURE B-62-0048 REQ'D
TWO SPAN CONCRETE FLAT SLAB BRIDGE
66.5' OVERALL LENGTH X 24.0' CLEAR WIDTH

Standard Detail Drawing List

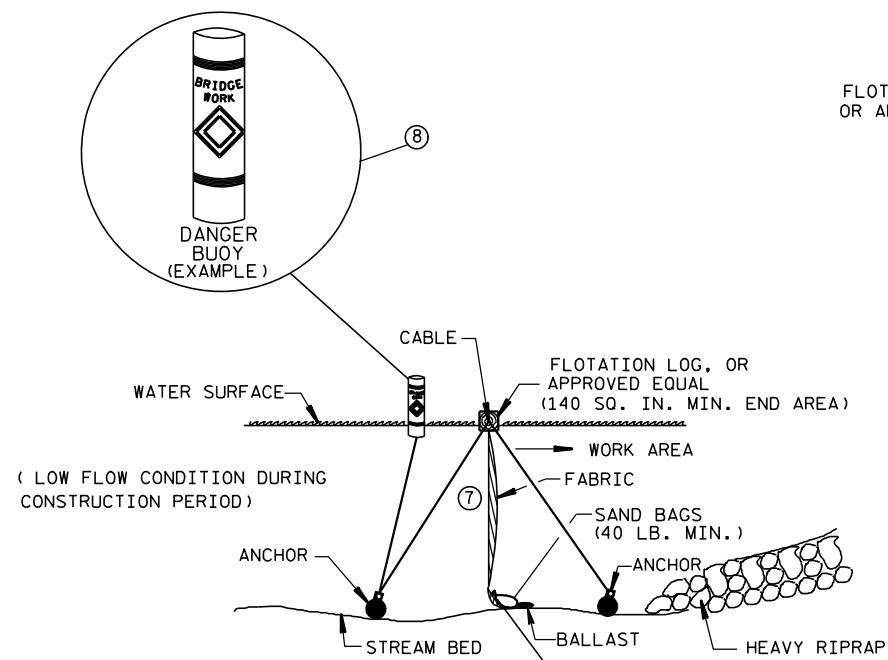
| | |
|-----------|--|
| 08E09-06 | SILT FENCE |
| 08E11-02 | TURBIDITY BARRIER |
| 12A03-10 | NAME PLATE (STRUCTURES) |
| 15C02-05A | BARRICADES AND SIGNS FOR MAINLINE CLOSURES |
| 15C02-05B | BARRICADES AND SIGNS FOR MAINLINE CLOSURES |
| 15C06-07 | SIGNING & MARKING FOR TWO LANE BRIDGES |



TRENCH DETAIL

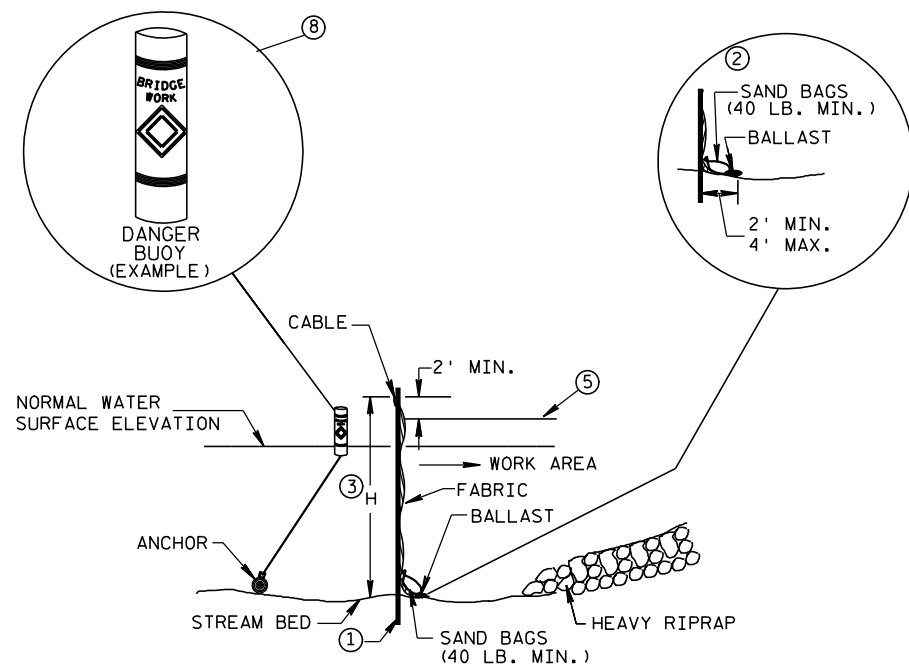


| | |
|--|---|
| SILT FENCE | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | |
| APPROVED <u>4-29-05</u> DATE | <u>/s/ Beth Cannestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER |



SECTION B-B

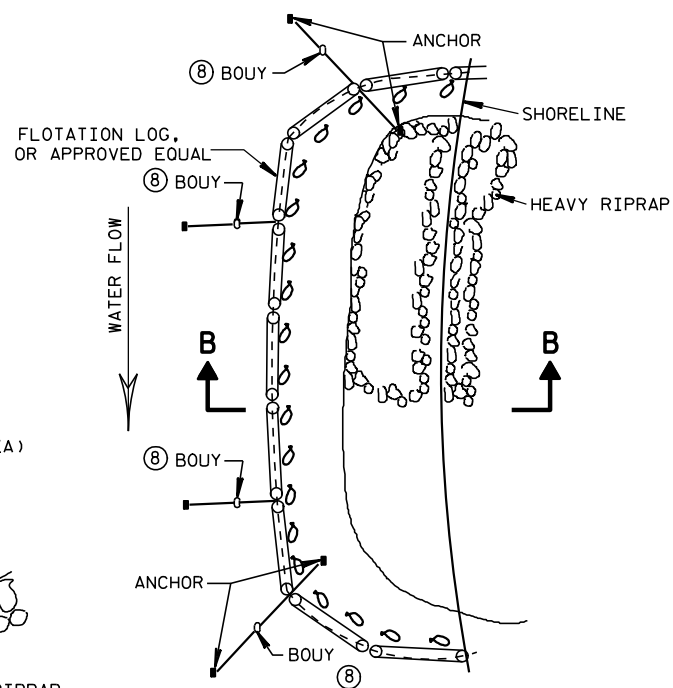
TURBIDITY BARRIER FLOAT ALTERNATIVE CAUTION - SEE NOTE 6



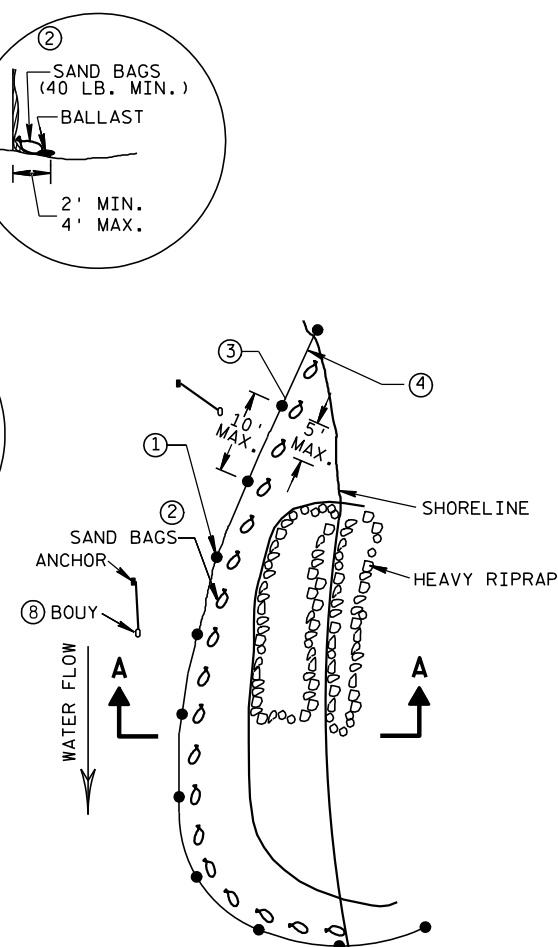
SECTION A-A

TURBIDITY BARRIER STANDARD POST INSTALLATION

TURBIDITY BARRIER PLACEMENT DETAILS



PLAN VIEW

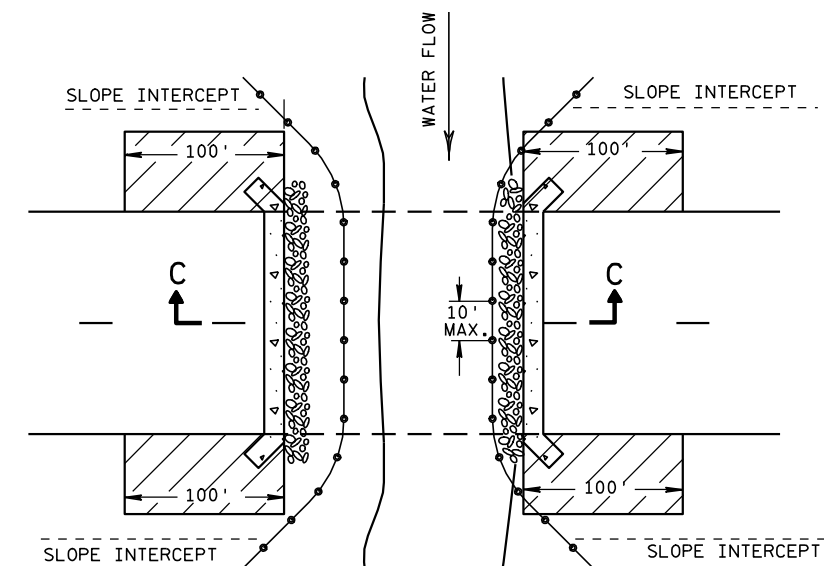


GENERAL NOTES

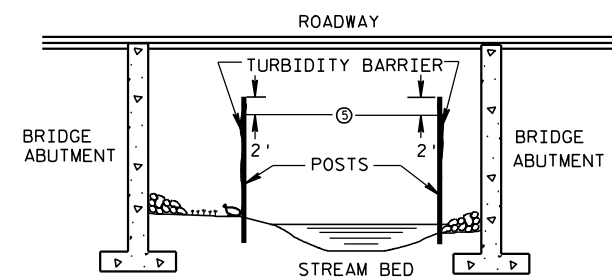
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



PLAN VIEW



SECTION C-C

TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

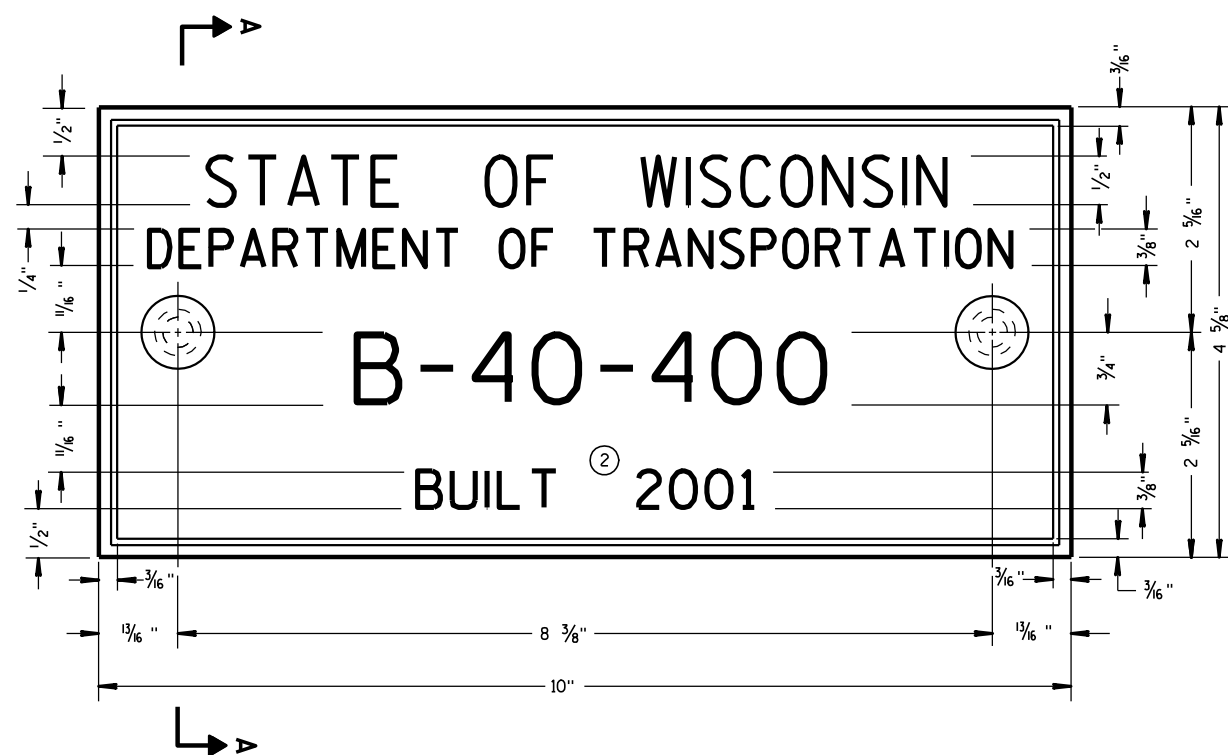
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

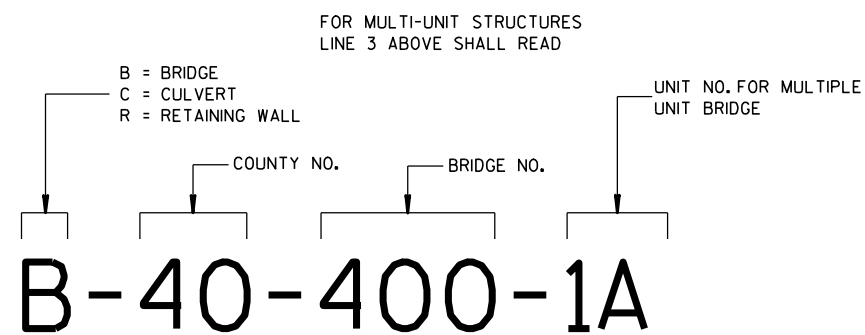
FHWA

/S/ Beth Connestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL NAME PLATE

(BRIDGES, CULVERTS, AND RETAINING WALLS)



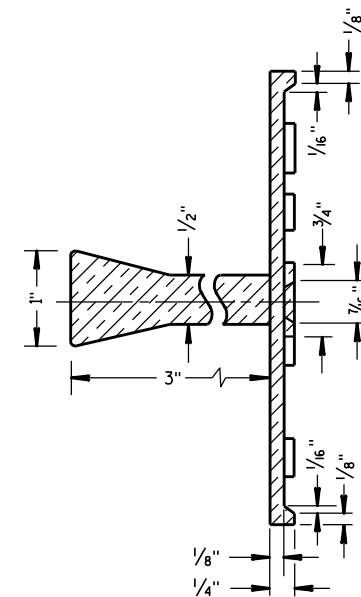
NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

GENERAL NOTES

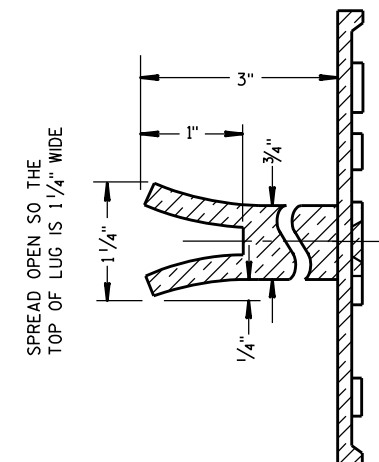
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

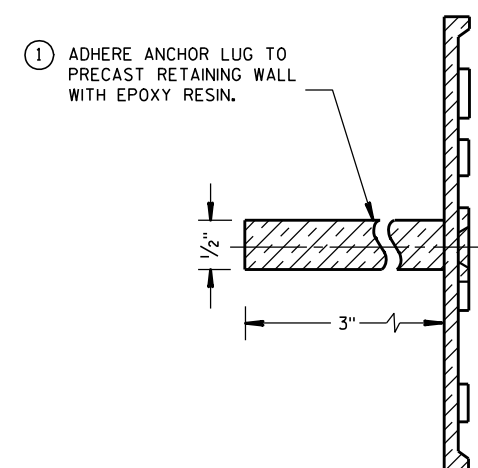
- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SECTION A-A



ALTERNATE LUG



ALTERNATE LUG

(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE
(STRUCTURES)

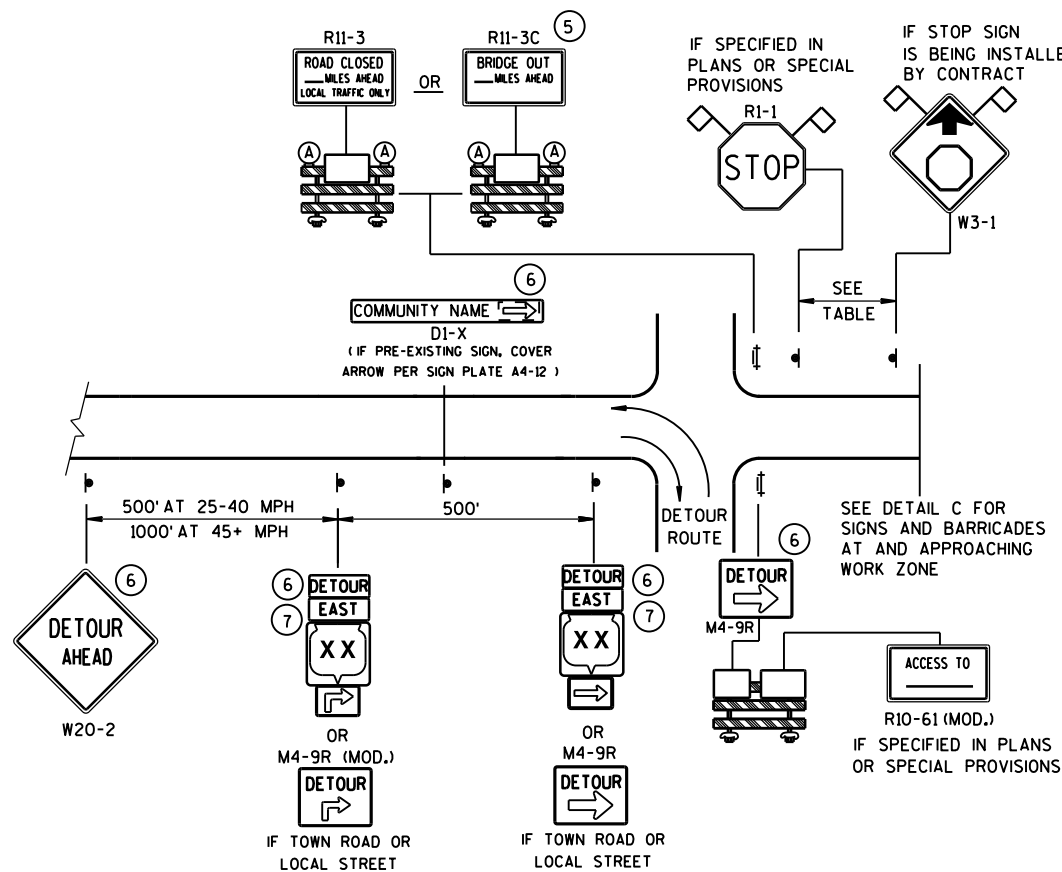
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

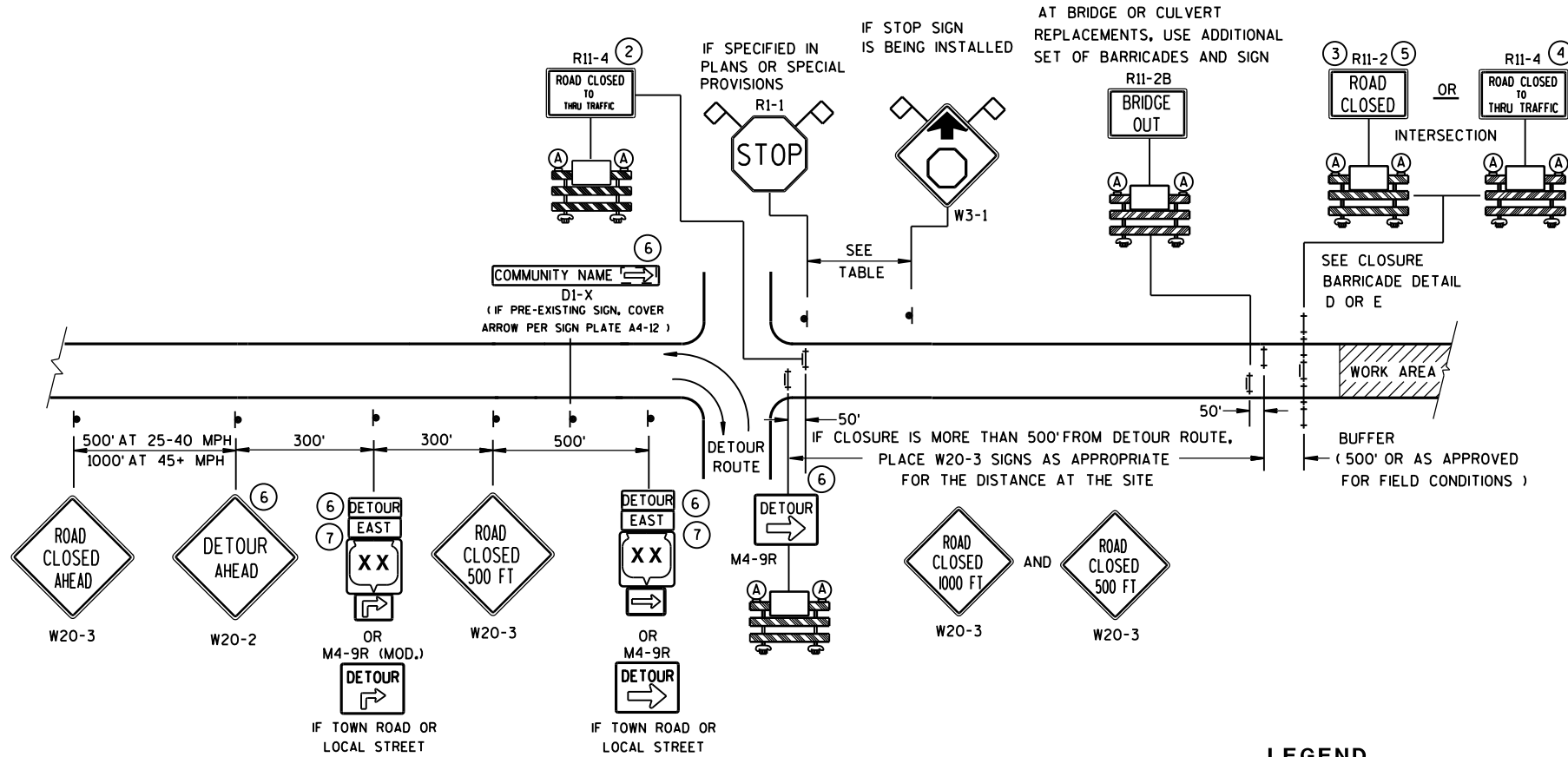
3/26/10
DATE

FHWA

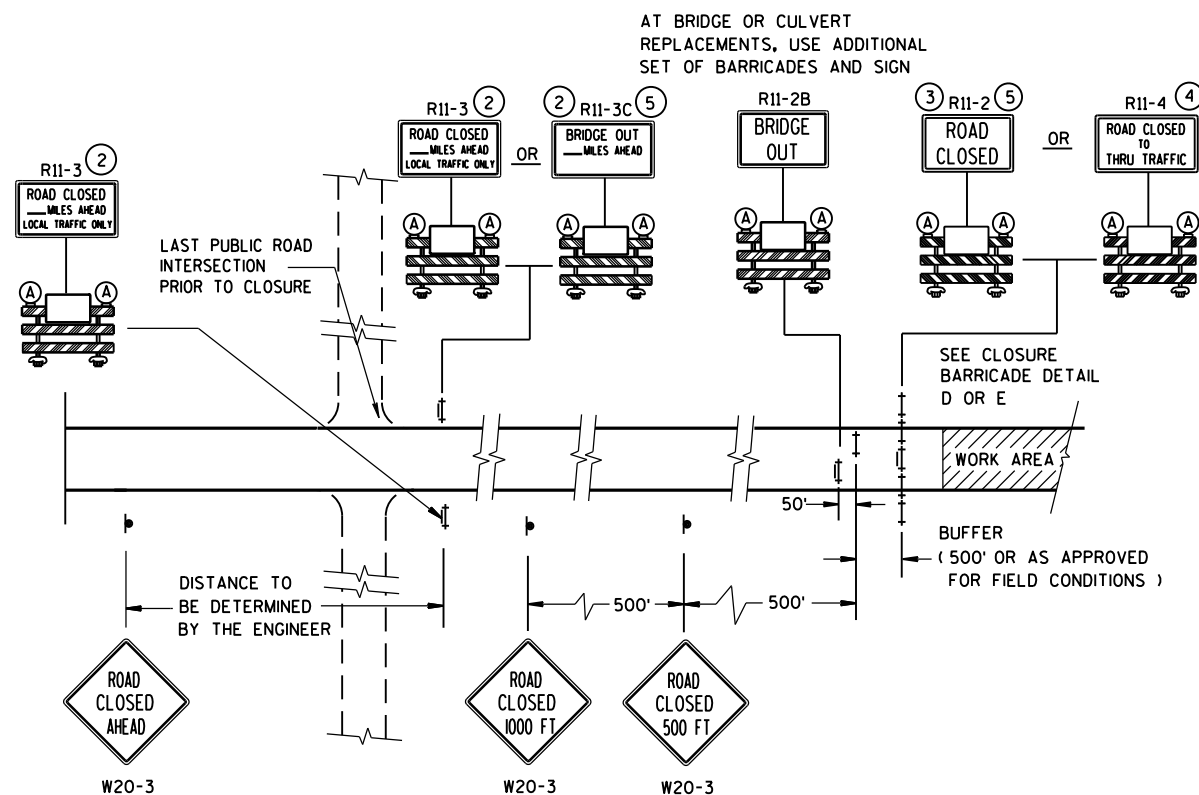
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



DETAIL A
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B
MAINLINE CLOSURE WITH POSTED DETOUR
WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR

LEGEND

- SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)

WORK AREA

DETOUR EAST M4-8
M3-X
XX OR COUNTY XX OR XX
M1-4 M1-5A M1-6

OR
M05-1 M06-1

FLAGS, 16" X 16" MIN., (ORANGE)

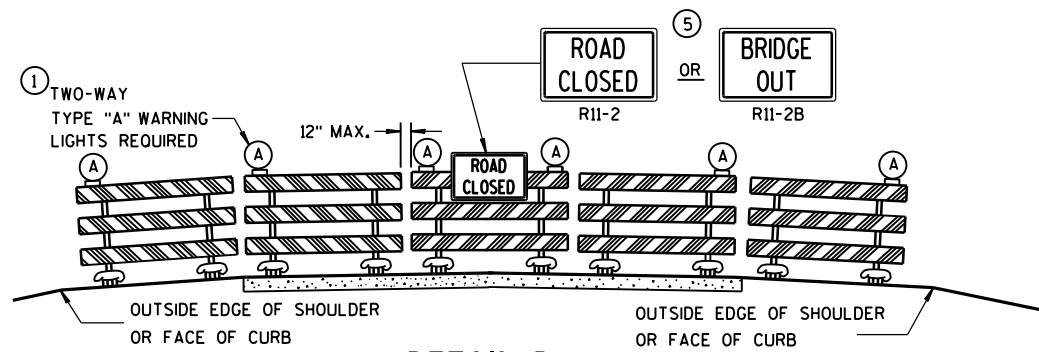
| SPEED LIMIT (MPH) | "STOP AHEAD" ADVANCE WARNING DISTANCE (FT) |
|-------------------|--|
| 25 | 200 |
| 30 | 200 |
| 35 | 350 |
| 40 | 350 |
| 45 | 500 |
| 50 | 550 |
| 55 | 750 |

SEE SDD 15C2-SHEET "b"
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

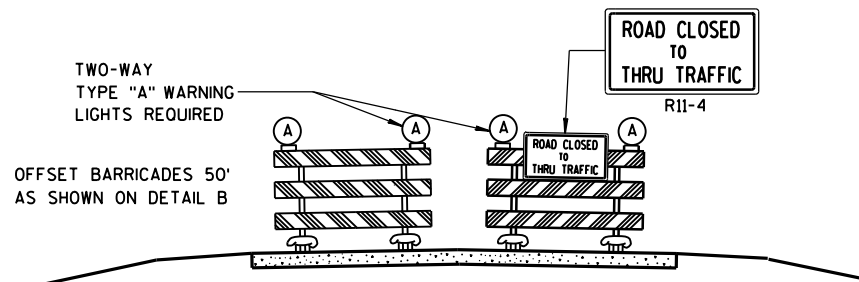
**BARRICADES AND SIGNS
FOR
MAINLINE CLOSURES**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO" AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

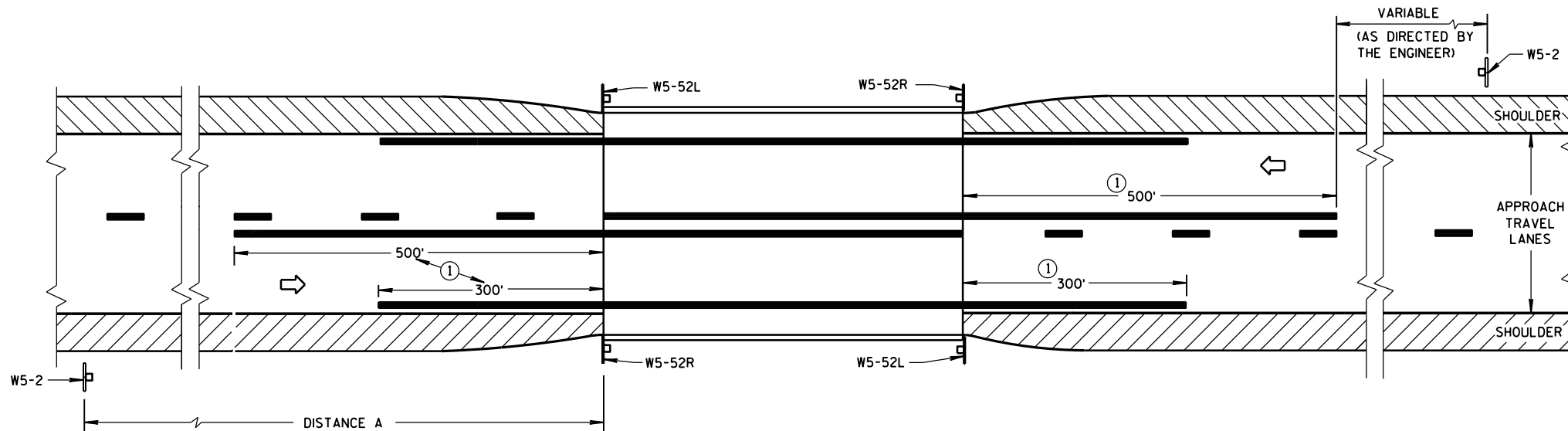
R1-1 SHALL BE 36" X 36".

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

**BARRICADES AND SIGNS
FOR
MAINLINE CLOSURES**

**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



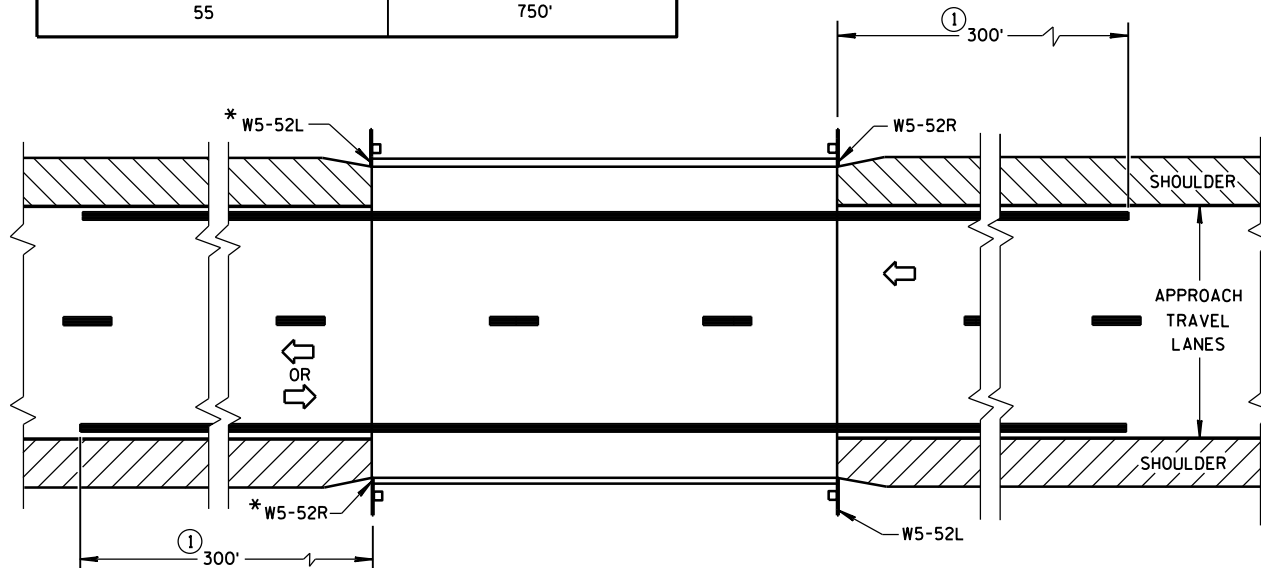
SITUATION 1

WARRANTING CRITERIA:

BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET

DISTANCE TABLE

| POSTED OR 85th PERCENTILE SPEED | DISTANCE "A" |
|---------------------------------|--------------|
| 25 | 150' |
| 30 | 200' |
| 35 | 250' |
| 40 | 300' |
| 45 | 400' |
| 50 | 550' |
| 55 | 750' |

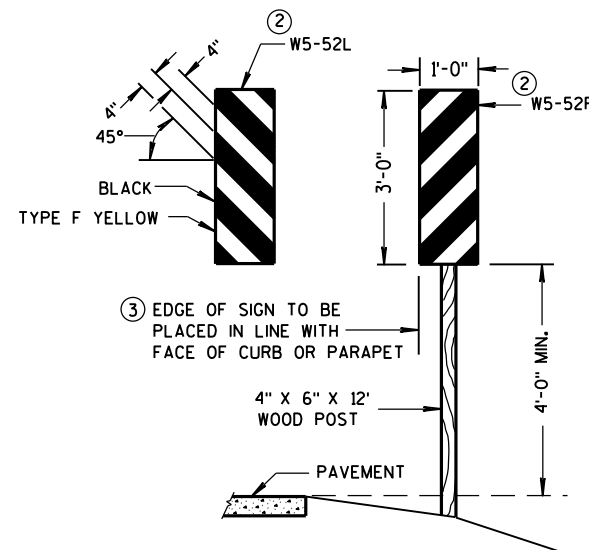


*OMIT ON ONE-WAY TRAVELLED WAYS

SITUATION 2

WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE IS LESS THAN 6 FEET WIDER (ON EACH SIDE) THAN APPROACH TRAVEL LANES.



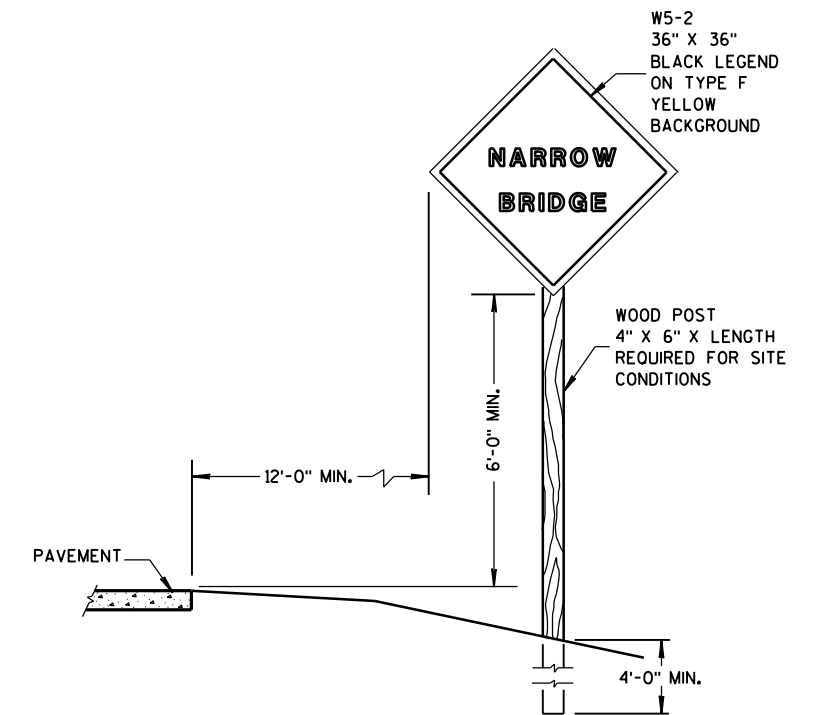
OBJECT MARKER PLACEMENT

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

PAVEMENT MARKING SHOWN ON THIS DRAWING IS NOT REQUIRED UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. WHEN SPECIFIED, PAVEMENT MARKING SHALL CONFORM TO THIS DRAWING AND OTHER CONTRACT REQUIREMENTS.

- ① MINIMUM DISTANCE UNLESS OTHERWISE SHOWN ON THE PLAN.
- ② FACE OF OBJECT MARKERS W5-52R, AND W5-52L SHALL BE COVERED WITH TYPE F REFLECTIVE SHEETING.
- ③ LOCATE OBJECT MARKER POST(S) BEHIND GUARDRAIL WHEN PRESENT.



SIGN PLACEMENT

SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

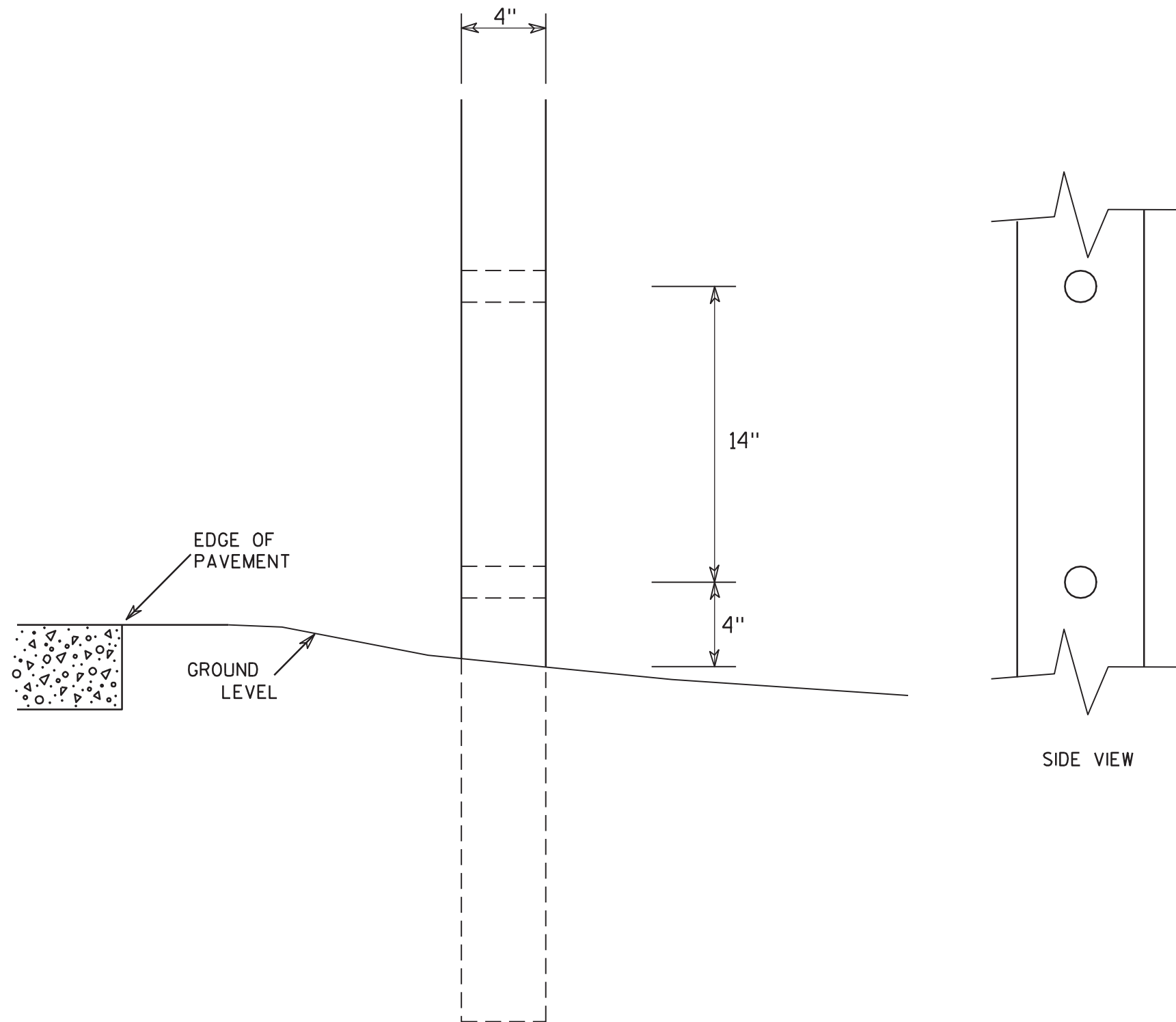
APPROVED

3-2014
DATE

FHWA

/S/ Travis Fettes
STATE TRAFFIC ENGINEER OF DESIGN

7



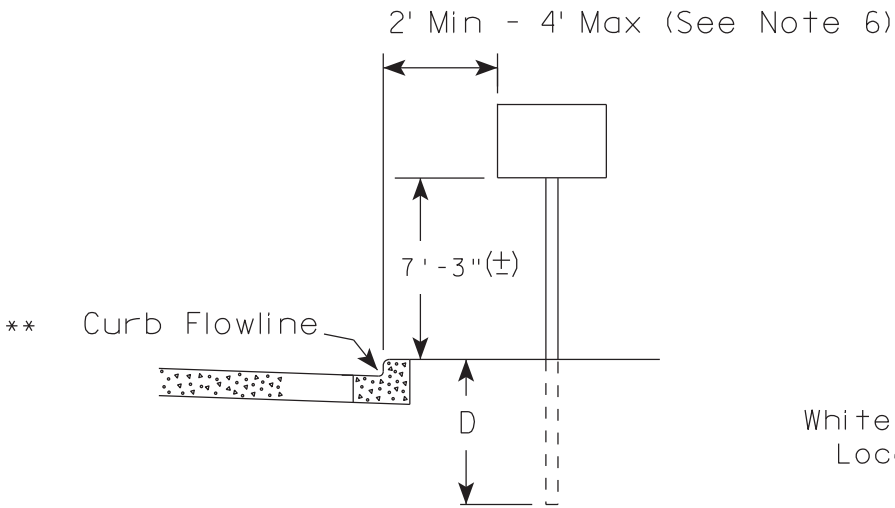
GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

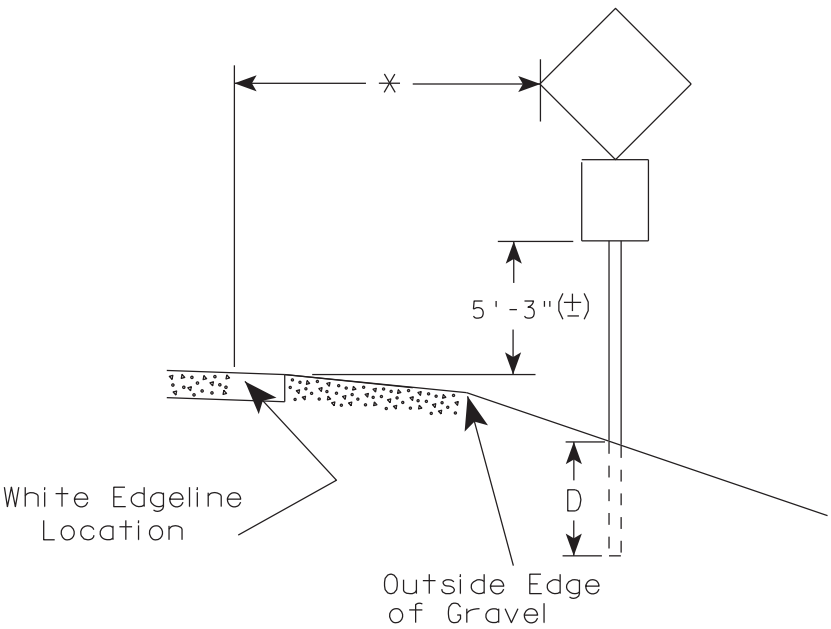
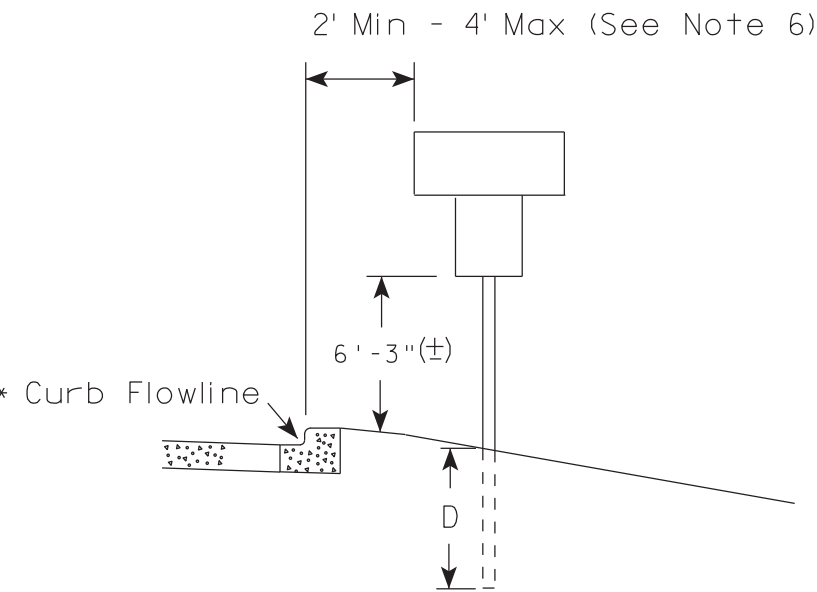
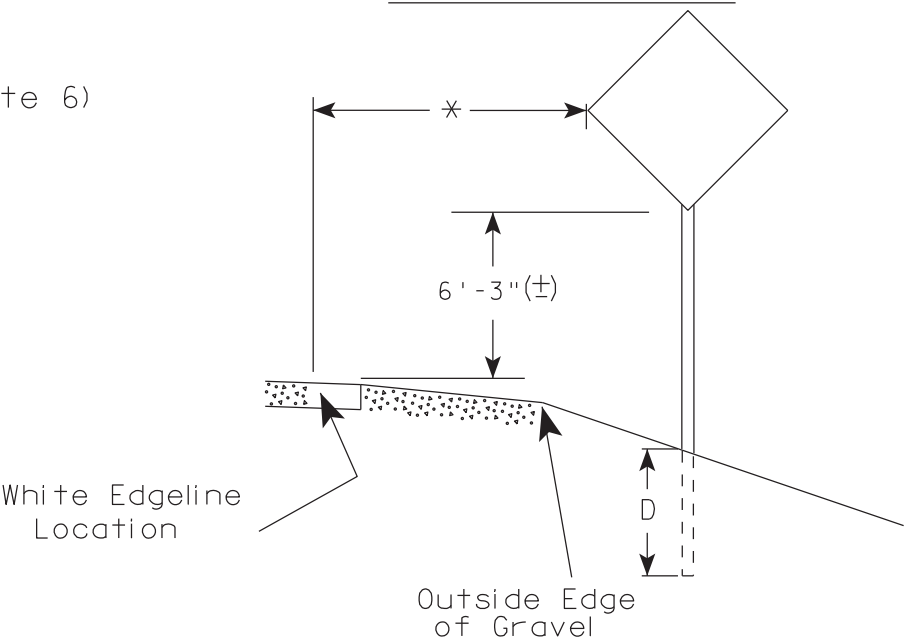
7

| | |
|----------------------------------|---|
| 4 X 6 WOOD POST MODIFICATIONS | |
| WISCONSIN DEPT OF TRANSPORTATION | |
| APPROVED | <i>Chester J. Spang</i> for State Traffic Engineer |
| DATE 3/27/97 | PLATE NO. A4-11.2 |

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet, 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series) & End of Rod Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (+).

POST EMBEDMENT DEPTH

| Area of Sign Installation (Sq.Ft.) | D (Min) |
|--------------------------------------|-----------|
| 20 or Less | 4' |
| Greater than 20 | 5' |

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

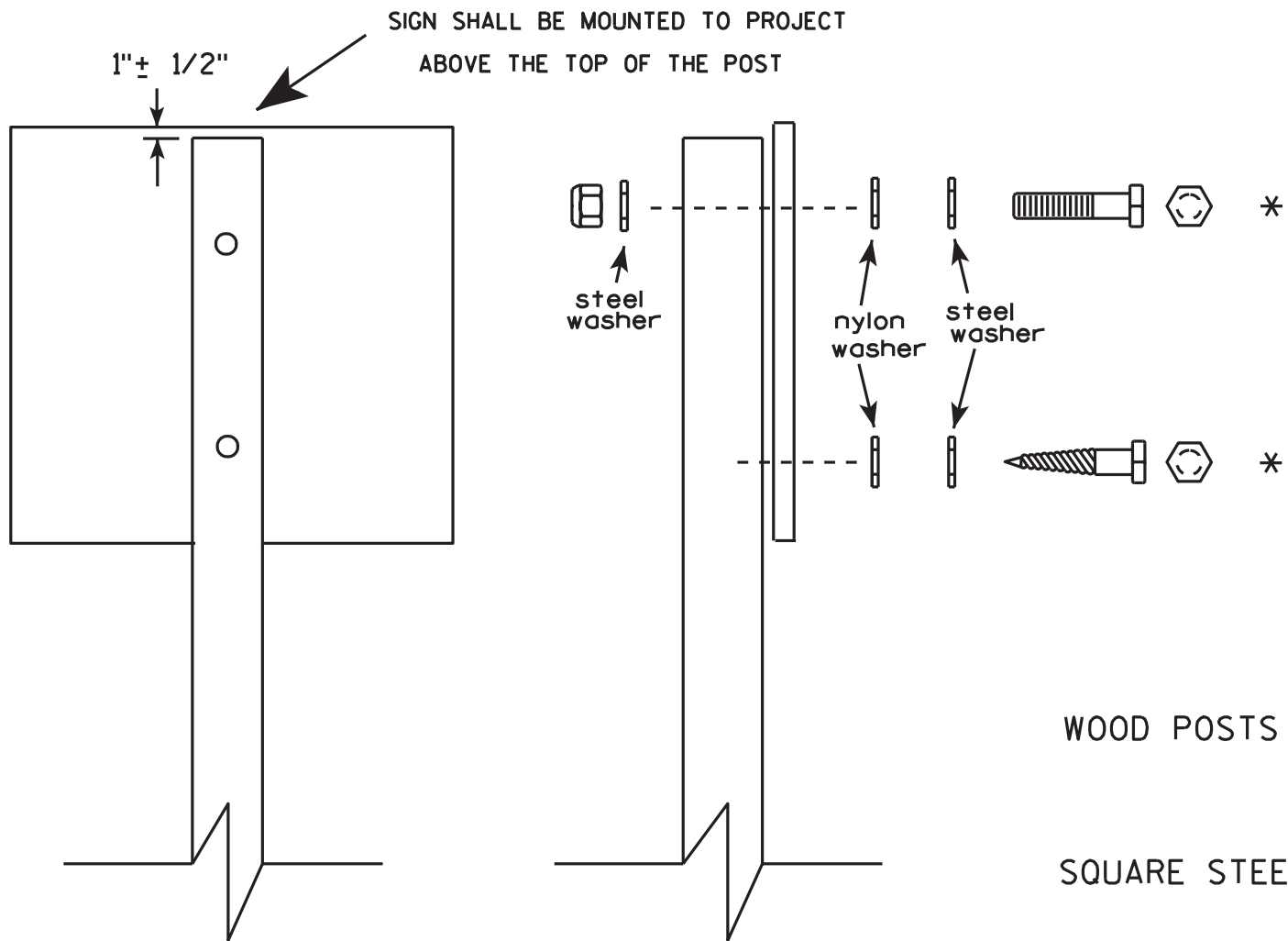
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 9/30/13 PLATE NO. A4-3.18

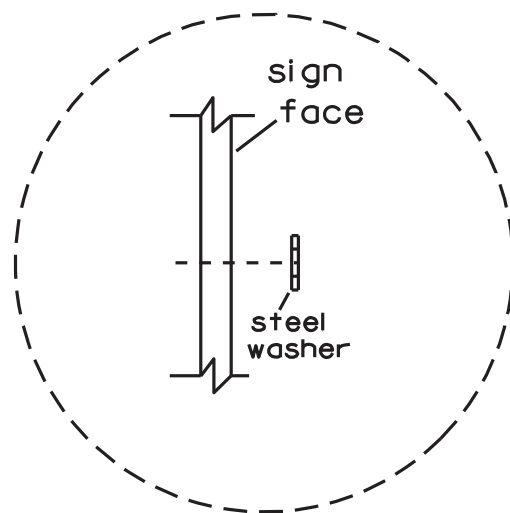


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

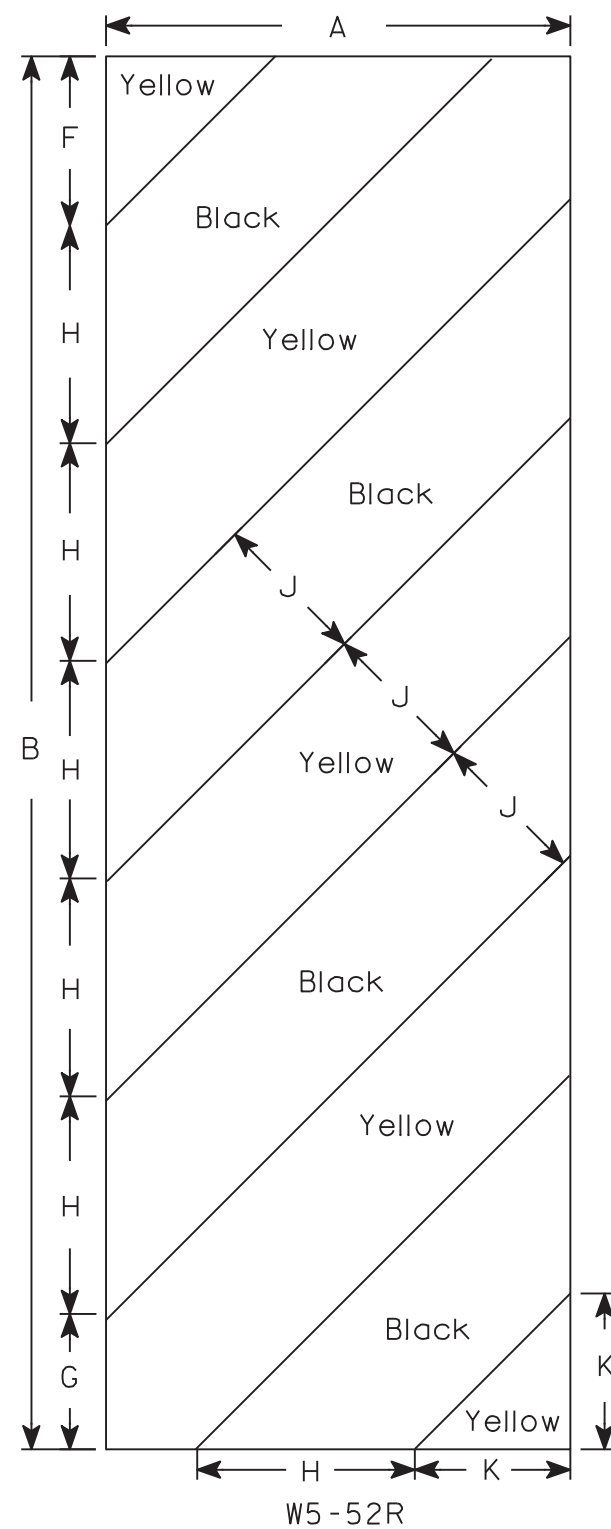
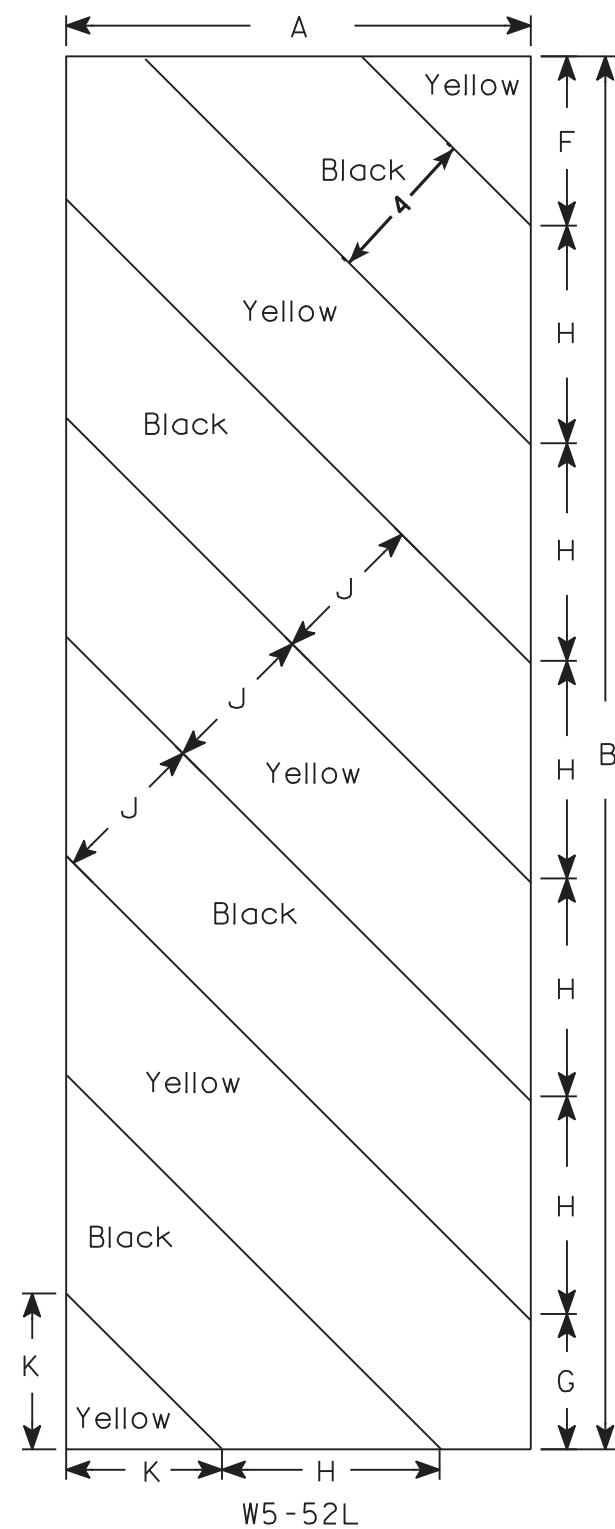
- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - $\frac{3}{8}$ " X 3"
- MACHINE BOLTS - $\frac{5}{16}$ " X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - $\frac{3}{8}$ " X 3-1/4" Length w/ nuts
- RIVETS - $\frac{9}{32}$ " (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X $\frac{1}{16}$ " STEEL
- 1-1/4" O.D. X $\frac{3}{8}$ " I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

| | |
|----------------------------------|---|
| ATTACHMENT OF SIGNS TO POSTS | |
| WISCONSIN DEPT OF TRANSPORTATION | |
| APPROVED | <i>Matthew R. Rauch</i> For State Traffic Engineer |
| DATE 3/23/10 | PLATE NO. A4-8.7 |



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

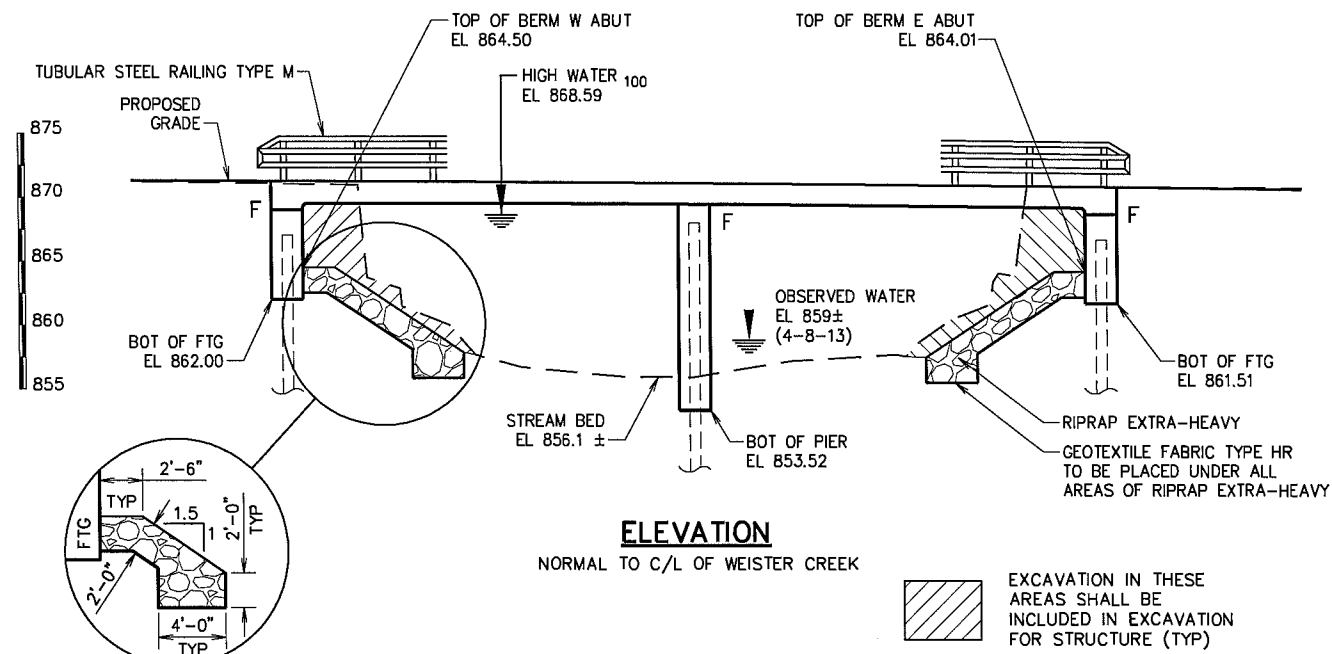
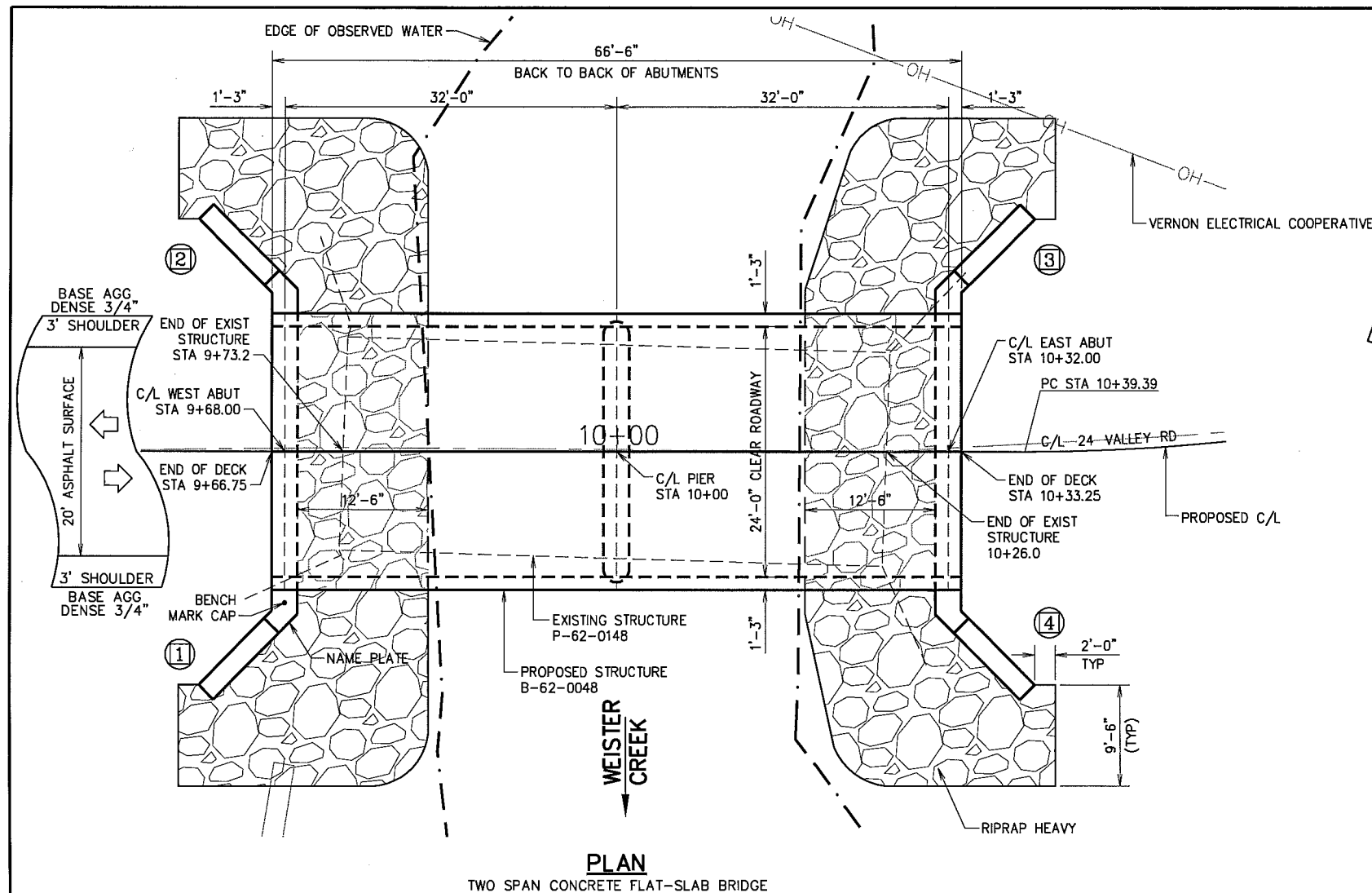
| SIZE | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area sq. ft. |
|------|----|----|---|---|---|-------|-------|-------|-----|---|--------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2S | 12 | 36 | | | | 4 3⁄8 | 3 1⁄2 | 5 5⁄8 | 45° | 4 | 4 | | | | | | | | | | | | | | | | 3.0 |
| 2M | 12 | 36 | | | | 4 3⁄8 | 3 1⁄2 | 5 5⁄8 | 45° | 4 | 4 | | | | | | | | | | | | | | | | 3.0 |
| 3 | 18 | 54 | | | | 6 | 5 1⁄2 | 8 1⁄2 | 45° | 6 | 6 9⁄16 | | | | | | | | | | | | | | | | 6.75 |
| 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | |

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



FOUNDATION DATA

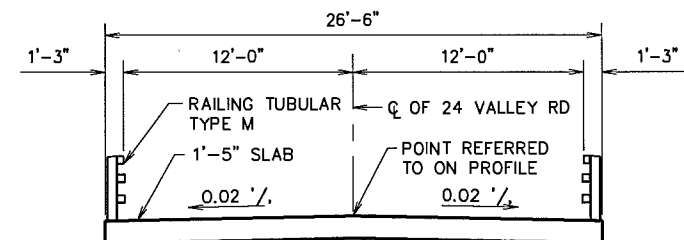
ABUTMENTS TO BE SUPPORTED ON PILING STEEL HP 10x42, WITH A REQUIRED DRIVING RESISTANCE OF 125 TONS \pm PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC EQUATION. ESTIMATED LENGTH = 25' W ABUTMENT ESTIMATED LENGTH = 25' E ABUTMENT

PIER TO BE SUPPORTED ON PILING STEEL HP 10x42, WITH A REQUIRED DRIVING RESISTANCE OF 160 TONS \pm PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC EQUATION. ESTIMATED LENGTH = 25'

\pm THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

* PROVIDE FOR THREE BEAM GUARD RAIL ATTACHMENT

Ⓢ INDICATES WING NUMBER



DESIGN DATA

STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 POUNDS PER SQUARE FOOT.

LIVE LOAD:

DESIGN LOADING HL-93
INVENTORY RATING FACTOR RF = 1.12
OPERATING RATING FACTOR RF = 1.45
WISCONSIN STANDARD PERMIT VEHICLE (Wis-SPV) 250 KIPS

ULTIMATE DESIGN STRESSES:

CONCRETE MASONRY
SLAB f'_c = 4,000 PSI
ALL OTHER f'_c = 3,500 PSI
BAR STEEL REINFORCEMENT, GRADE 60 f_y = 60,000 PSI

HYDRAULIC DATA

100 YEAR FREQUENCY
DRAINAGE AREA 14.2 SQ MILES
 Q_{100} TOTAL 3100 CFS
THRU STRUCTURE 3079 CFS
OVERFLOW 21 CFS
VELOCITY - THRU STRUCTURE 8.6 FPS
WATERWAY AREA THRU STRUCTURE 358 SQ FT
HIGH WATER $_{100}$ ELEVATION 868.59 FT
SCOUR CRITICAL CODE = 5
2 YEAR FREQUENCY
 Q_2 TOTAL 460 CFS
HIGH WATER $_2$ ELEVATION 862.00 FT
FREQUENCY OF ROADWAY OVERTOPPING
 Q_{65} TOTAL 2900 CFS
HIGH WATER $_{65}$ ELEVATION 866.31 FT

TRAFFIC DATA

AADT (2014) 65
AADT (2034) 79
DESIGN SPEED 25 MPH

BENCHMARK

STA 9+74.36, 12.11' LT
PK NAIL IN SE CORNER BRIDGE
EL 870.99

LIST OF DRAWINGS

- GENERAL PLAN
- QUANTITIES & NOTES
- SUBSURFACE EXPLORATION
- WEST ABUTMENT
- EAST ABUTMENT
- ABUTMENT DETAILS
- PIER
- SUPERSTRUCTURE
- TUBULAR STEEL RAILING TYPE "M"

DESIGN CONTACT:
TROY L. PETERSON
(715) 235-9081

BRIDGE OFFICE CONTACT:
WILLIAM DREHER
(608) 266-8489

| | | | |
|---|--|--------------|---------------|
| NO. | DATE | REVISION | BY |
| ORIGINAL PLANS PREPARED BY | | | |
| | | | |
| MENOMONIE - MADISON - GREEN BAY www.cedarcorp.com 800-472-7372 | | | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION | | | |
| ACCEPTED | | | DATE 12/15/14 |
| CHIEF STRUCTURES DESIGN ENGINEER | | | |
| STRUCTURE B-62-0048 | | | |
| 24 VALLEY ROAD OVER WEISTER CREEK | | | |
| COUNTY | VERNON | TOWN | WHITESTOWN |
| DESIGN SPEC. | AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS | | |
| DESIGNED BY | GBJ | DESIGN CK'D. | TLP |
| DRAWN BY | PKF | PLANS CK'D. | TLP |
| GENERAL PLAN | | | SHEET 1 OF 9 |

STATE PROJECT NUMBER

5409-00-71

| ITEM NUMBER | BID ITEMS | UNIT | W ABUT | PIER | E ABUT | SUPER | TOTALS |
|-------------|--|------|--------|------|--------|-------|-----------|
| 203.0600.S | REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA 10+00 | LS | — | — | — | — | 1 |
| 206.1000 | EXCAVATION FOR STRUCTURES BRIDGES B-62-0048 | LS | — | — | — | — | 1 |
| 210.0100 | BACKFILL STRUCTURE | CY | 140 | — | 140 | — | 280 |
| 502.0100 | CONCRETE MASONRY BRIDGES | CY | 33 | 37 | 33 | 97 | 200 |
| 502.3200 | PROTECTIVE SURFACE TREATMENT | SY | — | — | — | 230 | 230 |
| 505.0405 | BAR STEEL REINFORCEMENT HS BRIDGES | LB | 2165 | 1760 | 2165 | — | 6090 |
| 505.0605 | BAR STEEL REINFORCEMENT HS COATED BRIDGES | LB | 1460 | — | 1460 | 21440 | 24360 |
| 513.4060 | RAILING TUBULAR TYPE M STRUCTURE B-62-0048 | LS | — | — | — | — | 1 |
| 516.0500 | RUBBERIZED MEMBRANE WATERPROOFING | SY | 5.5 | — | 5.5 | — | 11 |
| 550.0500 | PILE POINTS | EACH | 6 | 5 | 6 | — | 17 |
| 550.1100 | PILING STEEL HP 10-INCH x 42 LB | LF | 150 | 125 | 150 | — | 425 |
| 606.0400 | RIPRAP EXTRA-HEAVY | CY | 80 | — | 75 | — | 155 |
| 612.0406 | PIPE UNDERDRAIN WRAPPED 6-INCH | LF | 80 | — | 80 | — | 160 |
| 645.0120 | GEOTEXTILE FABRIC TYPE HR | SY | 150 | — | 140 | — | 290 |
| | | | | | | | |
| | | | | | | | |
| | NON-BID ITEMS | | | | | | |
| | FILLER | SIZE | — | — | — | — | 1/2 & 3/4 |
| | | | | | | | |

DRAWINGS SHALL NOT BE SCALED.

ALL STATIONS AND ALL ELEVATIONS ARE IN FEET.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR
UNLESS SHOWN OR NOTED OTHERWISE.

ALL REINFORCING BARS ARE ENGLISH. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF
A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR
A.A.S.H.T.O. DESIGNATION M 213.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP EXTRA-HEAVY AND GEOTEXTILE FABRIC TYPE 'HR' TO THE EXTENT SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS.

STEEL 'HP' PILE MATERIAL SHALL BE A.S.T.M. DESIGNATION A36.

THE EXISTING STRUCTURE (P-62-0148) IS A 52.4' LONG BY 20.4' CLEAR WIDTH SINGLE SPAN CONCRETE FLAT SLAB BRIDGE.

THE PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP AND EDGES OF THE SLAB AND TO THE OUTSIDE 1'-0" OF THE UNDERSIDE OF THE SLAB.

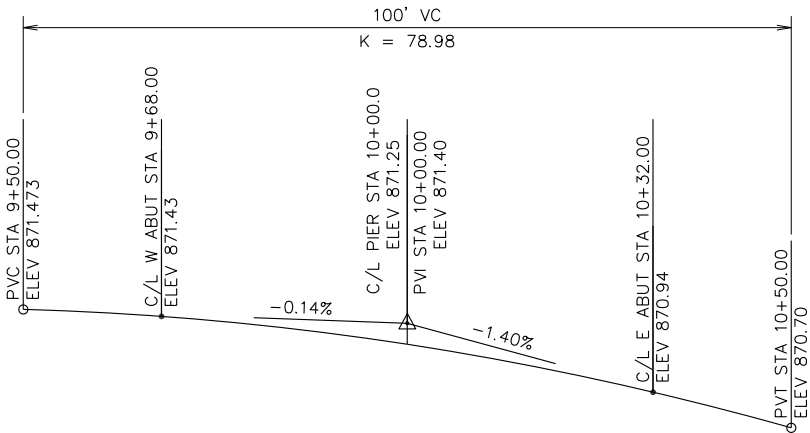
AT THE BACKFACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE
IN PLACE BEFORE ABUTMENT CONSTRUCTION AND NOT OCCUPIED
BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL
STRUCTURE.

THE GRADATION OF THE BACKFILL STRUCTURE SHALL MEET THE REQUIREMENTS OF SECTION 209.2.2 OF THE STANDARD SPECIFICATIONS FOR GRADE 1 MATERIAL.

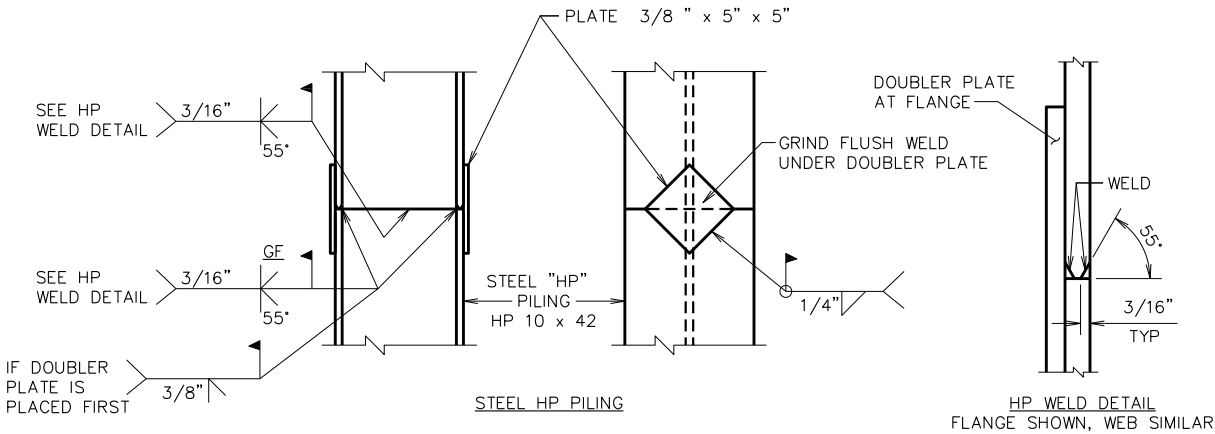
THE EXISTING GROUND LINE SHALL BE THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES.

AT THE PIER, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE
SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY
THE ENGINEER.

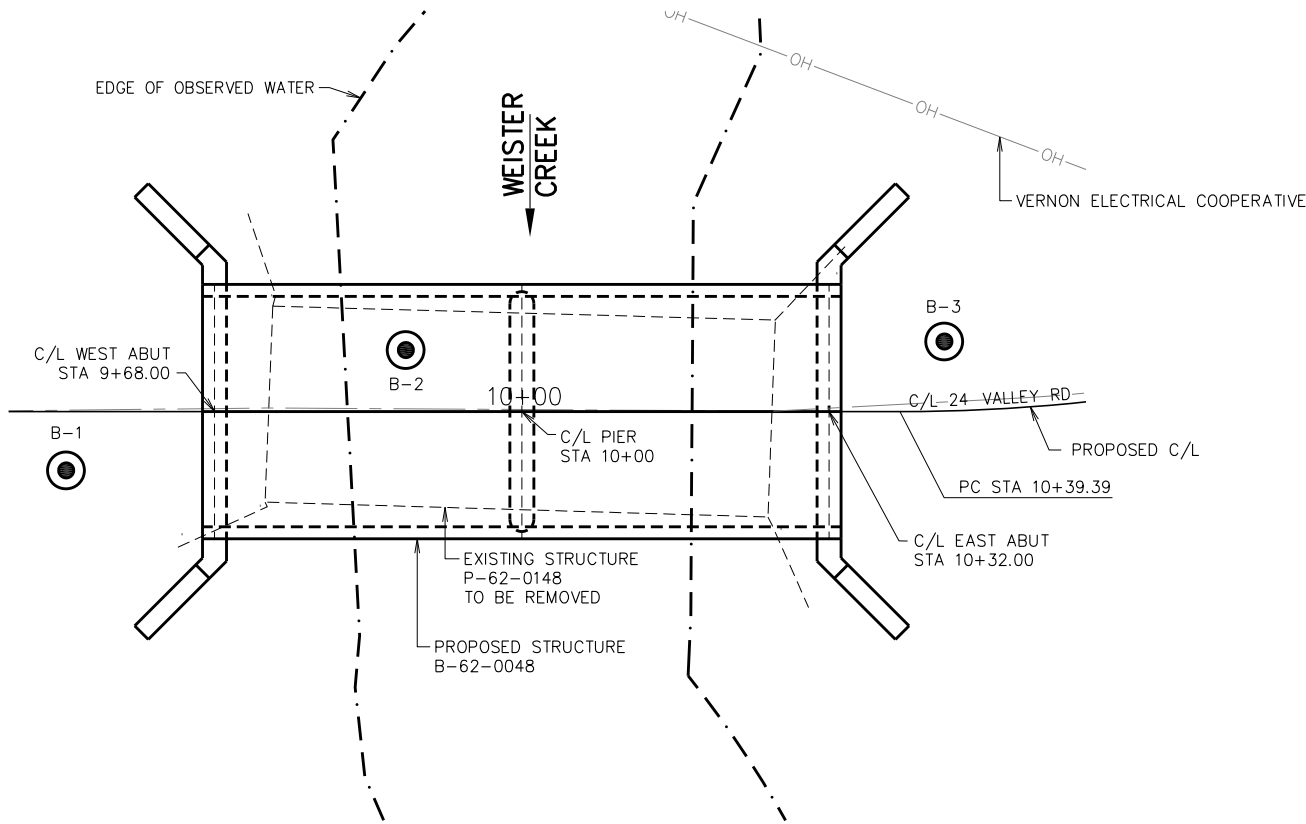


PROPOSED GRADE LINE



PILE SPLICE DETAILS

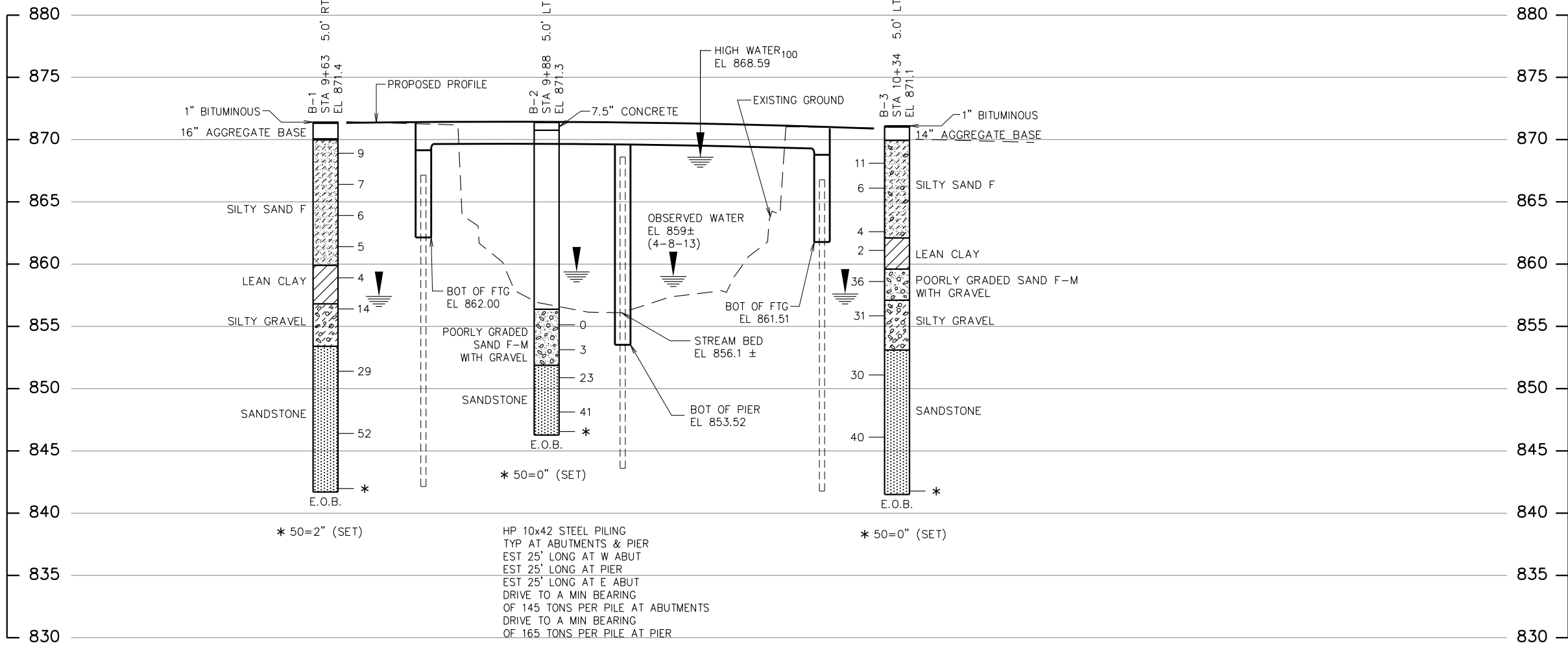
| | | | |
|---|------|--------------|--------------------------|
| | | | |
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION | | | |
| STRUCTURE B-62-0048 | | | |
| | | DRAWN BY | PKF PLANS CK'D TLP |
| QUANTITIES & NOTES | | SHEET 2 OF 9 | |
| | | | |



BORINGS TAKEN BY:
CHOSEN VALLEY TESTING, INC
6/24/2013

WISCONSIN OFFICE
135 BUCKNER PLACE
LA CROSSE, WI 54603
(608) 782-5505

MINNESOTA OFFICE
1410 7TH STREET NW
ROCHESTER, MN 55901
(507) 281-0968



| | | | |
|--|------|----------------------|----|
| STATE PROJECT NO. | | | |
| 5409-00-71 | | | |
| ABBREVIATIONS F---FINE C---COARSE VF---VERY FINE WS---WEATHERED M---MEDIUM SO---SOUND | | | |
| MATERIAL SYMBOLS TOPSOIL SAND GRAVEL SILT PEAT CLAY SANDSTONE LIMESTONE IGNEOUS ROCK | | | |
| LEGEND OF BORING 95/6=95 BLOWS FOR 6" PENETRATION PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT. PROBING NO. STATION ELEVATION 7 AVERAGE BLOWS PER FOOT REFUSAL 95/6 | | | |
| LEGEND OF BORING UNCONFINED STRENGTH BLOWS PER FT. USING 140# WT. FALLING 30" WASH SAMPLE SHELBY TUBE GROUND WATER ELEVATION NO GROUND WATER OBSERVED ABOVE THIS ELEVATION BORING NO. STA. & OFFSET ELEV. SANDY GRAVEL F. BOULDERS OR COBBLES SAND SILTY CLAY SO LIMESTONE | | | |
| UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE. | | | |
| SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROX. AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE. | | | |
| NO. | DATE | REVISION | BY |
| Cedar corporation 604 Wilson Avenue Menomonie, Wisconsin 54751 715-235-9081 800-472-7372 FAX 715-235-2727 www.cedarcorp.com engineers • architects • planners • environmental specialists land surveyors • landscape architects • building inspectors | | | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION | | | |
| B-62-0048 | | | |
| DRAWN BY PKF | | PLANS CHECKED TLP | |
| SUBSURFACE EXPLORATION | | SHEET 3 OF 9 | |

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

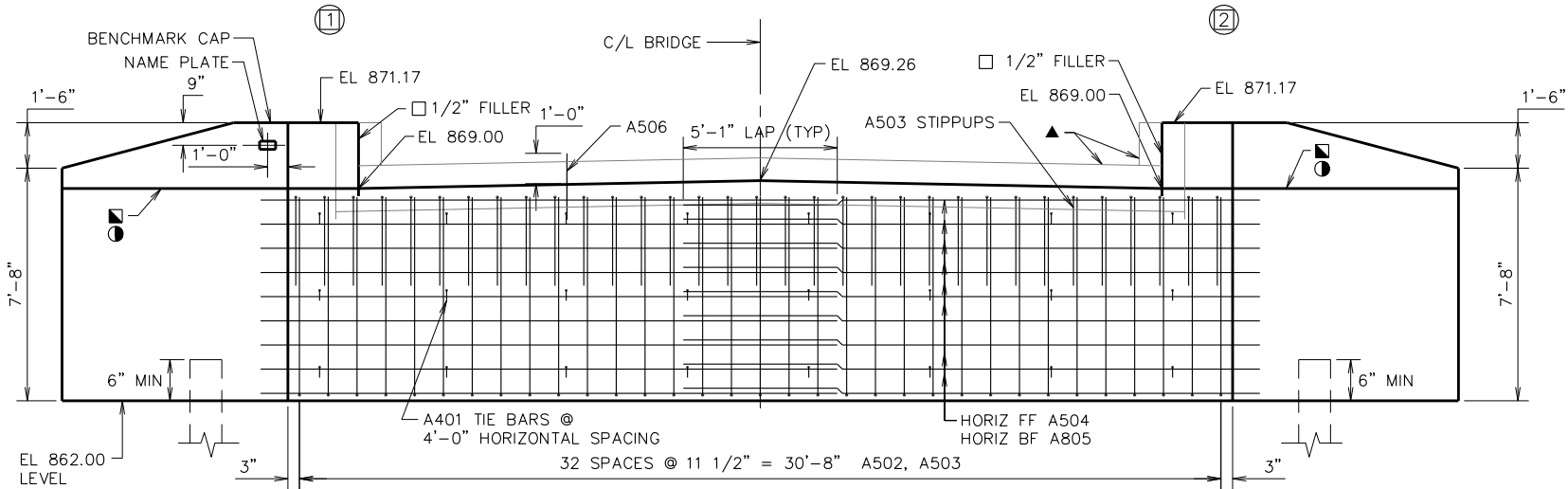
BILL OF BARS

2165 # UNCOATED 1460 # COATED

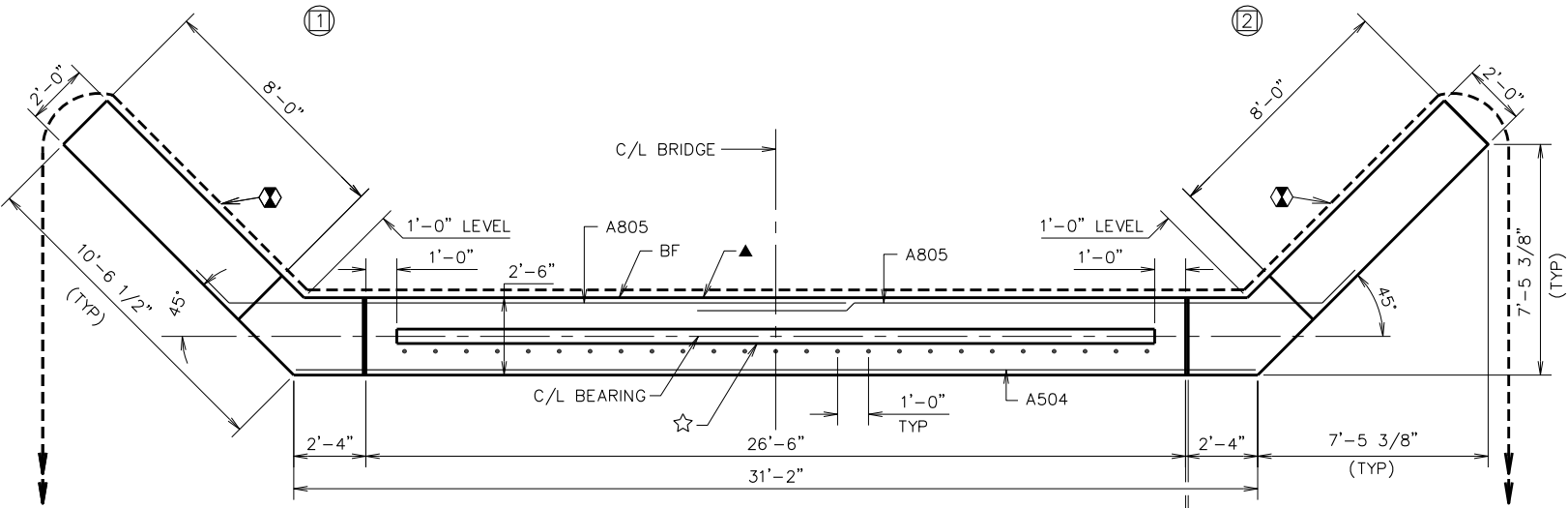
| BAR MARK | COAT | NO. REQUIRED | LENGTH | BENT | BAR SERIES | LOCATION |
|----------|------|--------------|--------|------|------------|-----------------------|
| A401 | | 24 | 2-9 | X | | TIE BARS |
| A502 | | 66 | 8-1 | X | | BODY - VERT |
| A503 | | 33 | 6-11 | X | | BODY - STIRRUPS |
| A504 | | 9 | 30-10 | | | BODY - HORIZ FF |
| A805 | | 18 | 21-7 | X | | BODY - HORIZ BF |
| A506 | X | 25 | 2-0 | | | BODY DOWELS |
| A407 | X | 44 | 10-6 | X | ⊠ | WING 1 & 2 - VERT |
| A408 | X | 10 | 11-3 | X | | WING 1 & 2 - VERT |
| A409 | X | 12 | 5-3 | X | | WING 1 & 2 - VERT |
| A510 | X | 18 | 11-6 | X | | WING 1 & 2 - HORIZ FF |
| A811 | X | 18 | 13-3 | X | | WING 1 & 2 - HORIZ BF |
| A412 | X | 4 | 8-10 | | | WING 1 & 2 - HORIZ |
| A413 | X | 4 | 8-6 | | | WING 1 & 2 - HORIZ |
| A414 | X | 4 | 5-1 | | | WING 1 & 2 - HORIZ |
| A415 | X | 4 | 8-9 | X | | WING 1 & 2 - HORIZ |
| A416 | X | 8 | 8-8 | X | | WING 1 & 2 - HORIZ |

LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

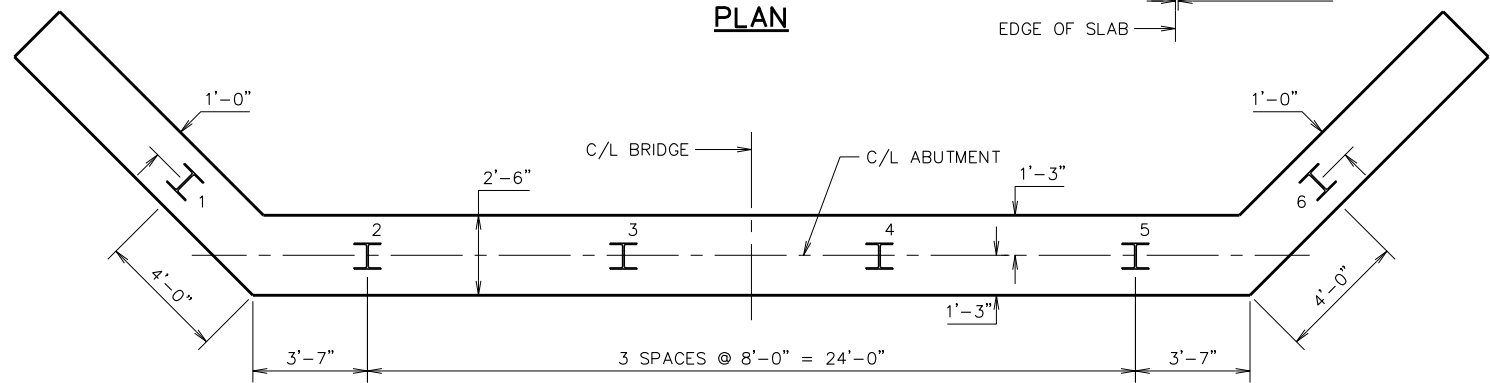
- Ⓢ INDICATES WING NUMBER
- ▲ 18" RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ & VERT JOINTS ON BACKFACE
- ▣ 3/4" 'V' GROOVE ON FF OF WING WALL - NOT REQUIRED IF CONSTRUCTION JOINT IS NOT USED
- ⦿ OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2" x 6"
- ☆ KEYED CONSTRUCTION JOINT FORMED BY SURFACED BEVELED 2" x 6"
- SEAL ALL EXPOSED HORIZ & VERT SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE)
- ⊠ PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN (SEE DETAIL). RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".



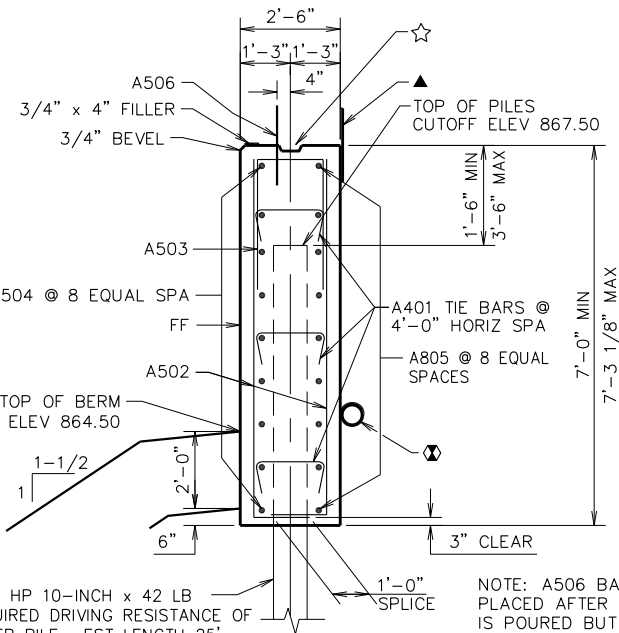
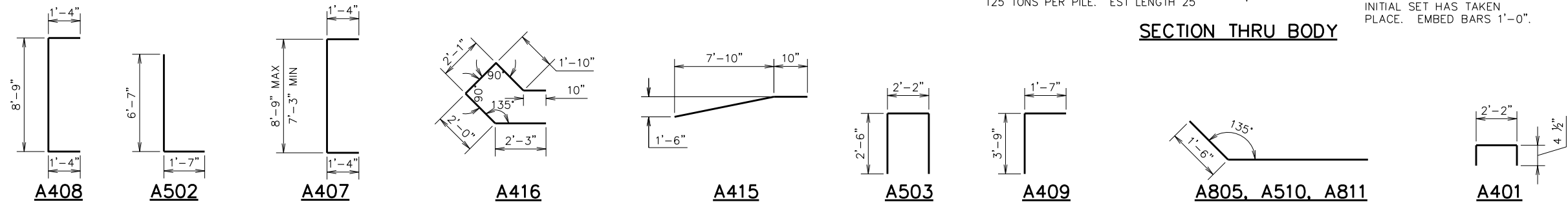
ELEVATION
(LOOKING WEST)



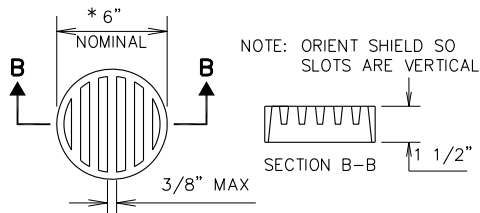
PLAN



PILE PLAN



SECTION THRU BODY



RODENT SHIELD

THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE OUTFALL PIPE. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

| NO. | DATE | REVISION | BY |
|-----|------|---|--------------|
| | | STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION | |
| | | STRUCTURE B-62-0048 | |
| | | DRAWN BY PKF PLANS CK'D TLP | |
| | | WEST ABUTMENT | SHEET 4 OF 9 |

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

BILL OF BARS

2165 # UNCOATED 1460 # COATED

| BAR MARK | COAT | NO. REQUIRED | LENGTH | BENT | BAR SERIES | LOCATION |
|----------|------|--------------|--------|------|------------|-----------------------|
| B401 | | 24 | 2-9 | X | | TIE BARS |
| B502 | | 66 | 8-1 | X | | BODY - VERT |
| B503 | | 33 | 6-11 | X | | BODY - STIRRUPS |
| B504 | | 9 | 30-10 | | | BODY - HORIZ FF |
| B805 | | 18 | 21-7 | X | | BODY - HORIZ BF |
| B506 | X | 25 | 2-0 | | | BODY DOWELS |
| B407 | X | 44 | 10-6 | X | ☒ | WING 3 & 4 - VERT |
| B408 | X | 10 | 11-3 | X | | WING 3 & 4 - VERT |
| B409 | X | 12 | 5-3 | X | | WING 3 & 4 - VERT |
| B510 | X | 18 | 11-6 | X | | WING 3 & 4 - HORIZ FF |
| B811 | X | 18 | 13-3 | X | | WING 3 & 4 - HORIZ BF |
| B412 | X | 4 | 8-10 | | | WING 3 & 4 - HORIZ |
| B413 | X | 4 | 8-6 | | | WING 3 & 4 - HORIZ |
| B414 | X | 4 | 5-1 | | | WING 3 & 4 - HORIZ |
| B415 | X | 4 | 8-9 | X | | WING 3 & 4 - HORIZ |
| B416 | X | 8 | 8-8 | X | | WING 3 & 4 - HORIZ |

LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

INDICATES WING NUMBER

18" RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ & VERT JOINTS ON BACKFACE

3/4" 'V' GROOVE ON FF OF WING WALL - NOT REQUIRED IF CONSTRUCTION JOINT IS NOT USED

OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2" x 6"

KEYED CONSTRUCTION JOINT FORMED BY SURFACED BEVELED 2" x 6"

SEAL ALL EXPOSED HORIZ & VERT SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE)

PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN (SEE DETAIL). RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".

ELEVATION
(LOOKING EAST)

PLAN

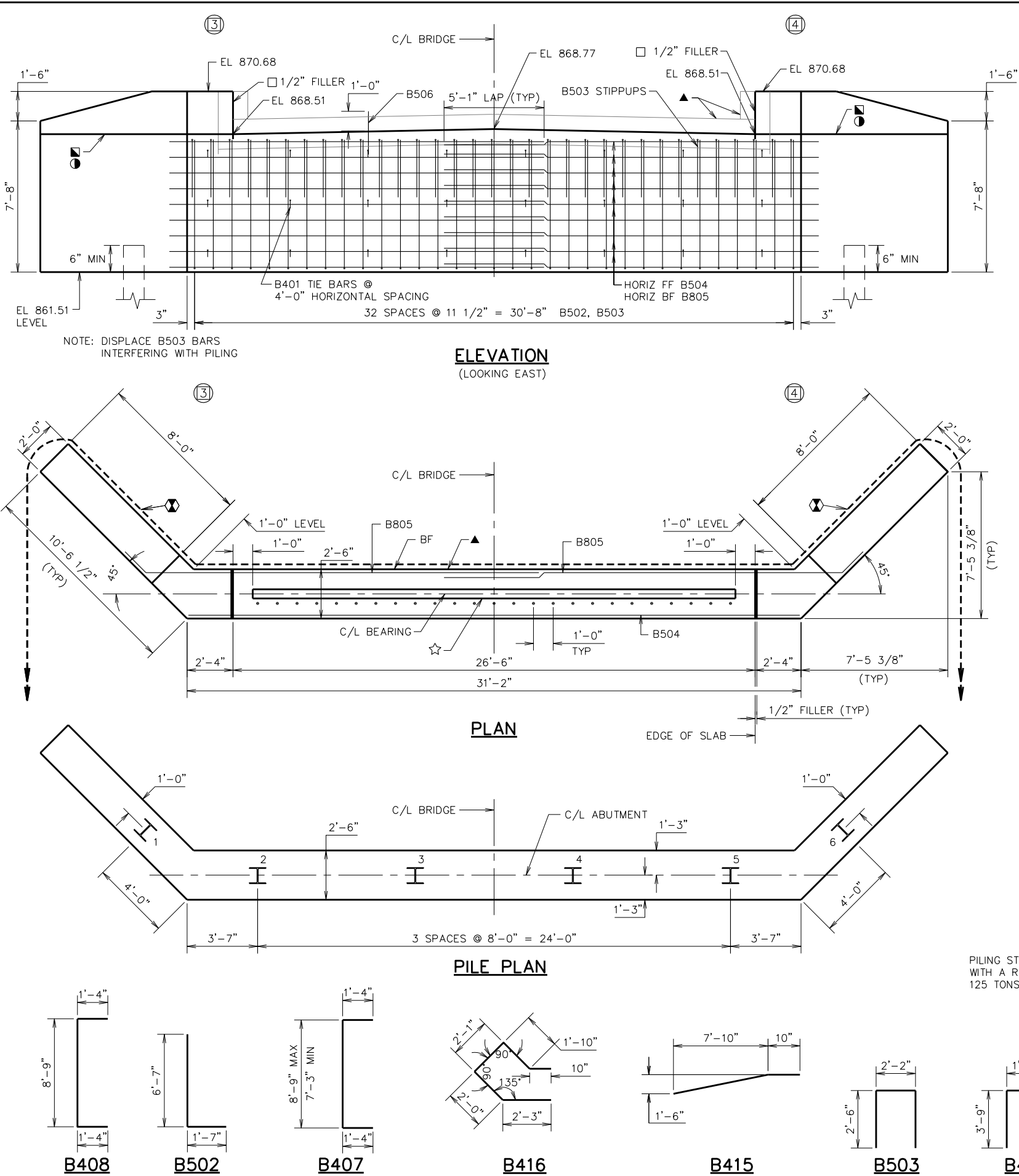
PILE PLAN

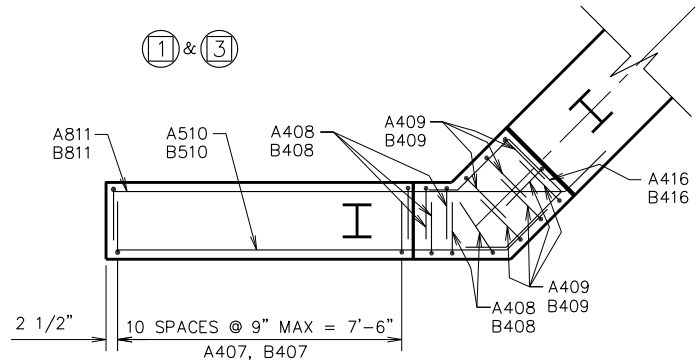
SECTION THRU BODY

RODENT SHIELD

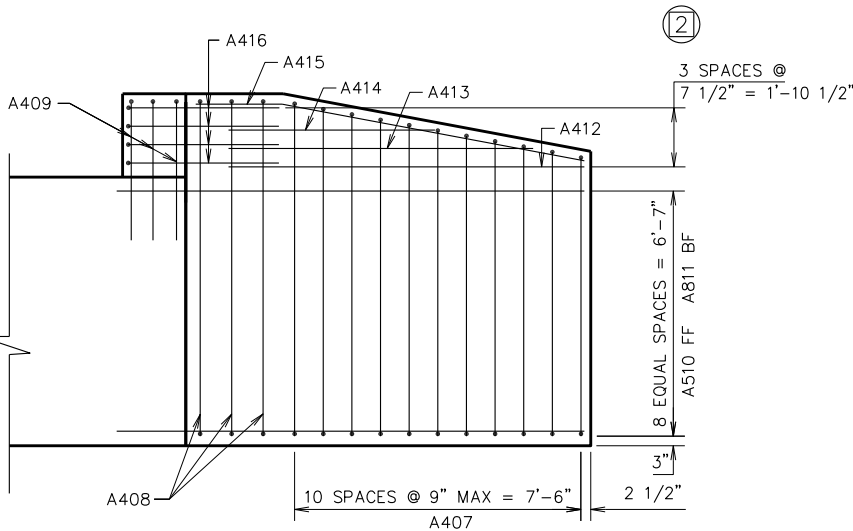
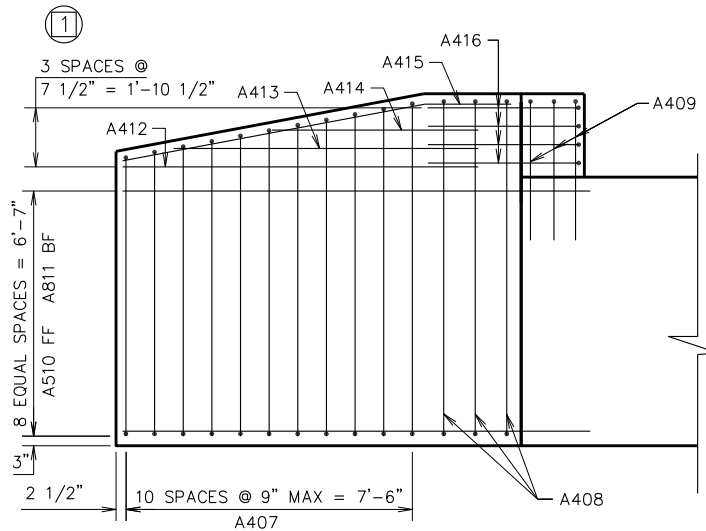
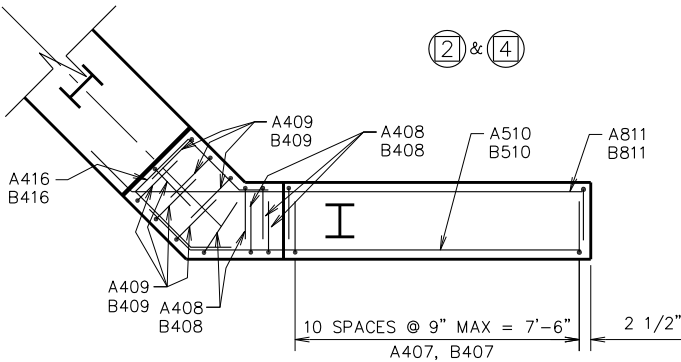
THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE OUTFALL PIPE. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.

| NO. | DATE | REVISION | BY |
|---|------|----------|----------------|
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION | | | |
| STRUCTURE B-62-0048 | | | |
| DRAWN BY | | PKF | PLANS CK'D TLP |
| EAST ABUTMENT | | | SHEET 5 OF 9 |

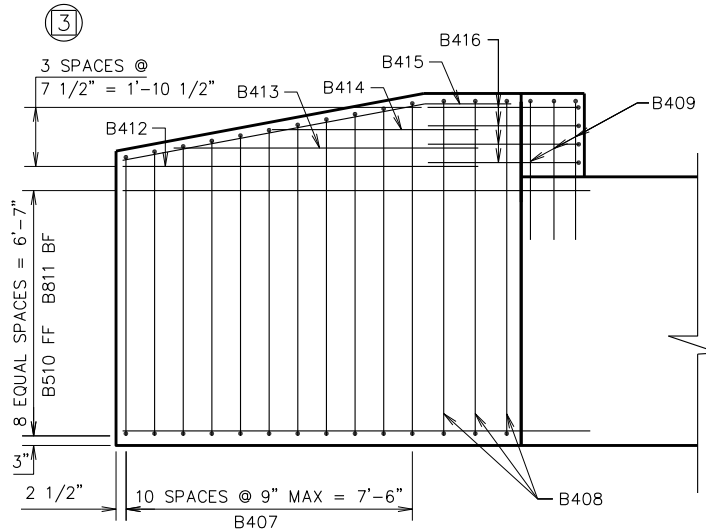




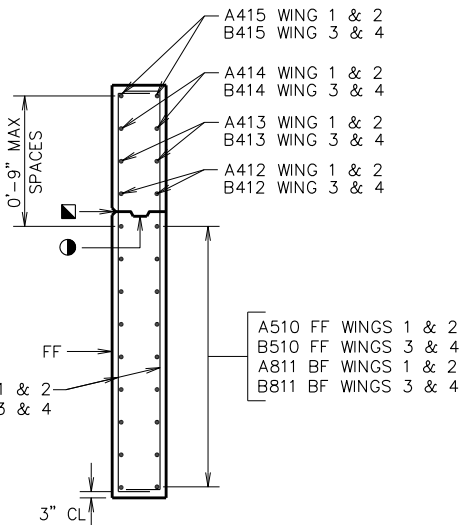
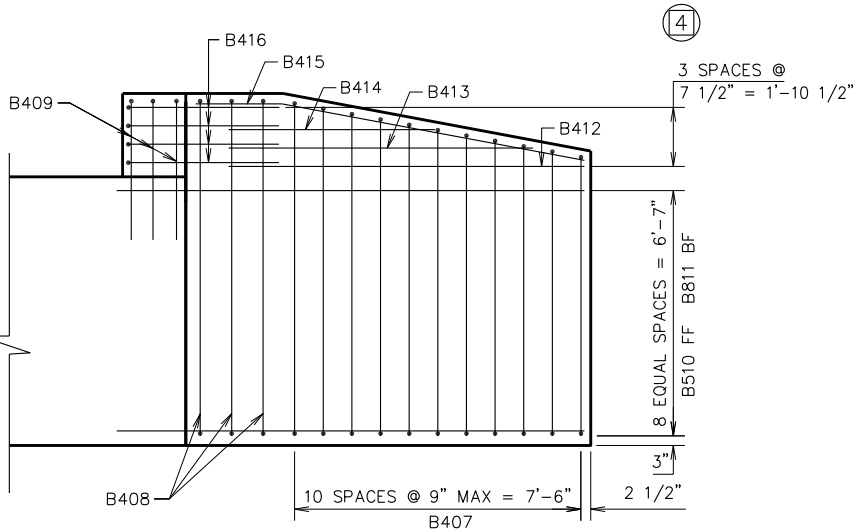
PLAN



WEST ABUTMENT WINGS



EAST ABUTMENT WINGS



TYPICAL SECTION THRU WING

- 3/4" 'V' GROOVE ON FF OF WING WALL - NOT REQUIRED IF CONSTRUCTION JOINT IS NOT USED
- OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY BEVELED 2" x 6"

BAR SERIES TABLE

| MARK | NO. REQUIRED | LENGTH |
|------|----------------|-----------------|
| A407 | 4 SERIES OF 11 | 9'-9" TO 11'-3" |
| B407 | 4 SERIES OF 11 | 9'-9" TO 11'-3" |

BUNDLE AND TAG EACH SERIES SEPARATELY

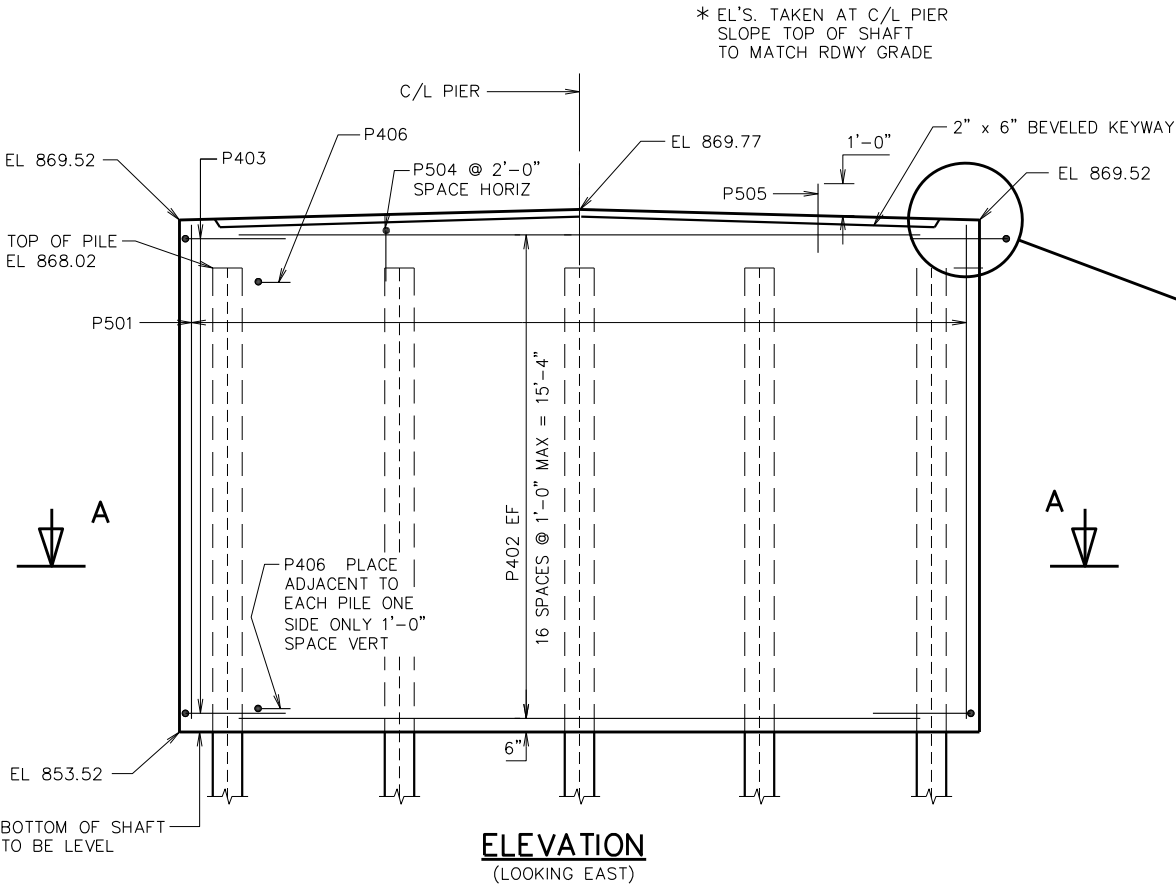
| | | | |
|---|------|--------------|----------------|
| NO. | DATE | REVISION | BY |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION | | | |
| STRUCTURE B-62-0048 | | | |
| DRAWN BY | | PKF | PLANS CK'D TLP |
| ABUTMENT DETAILS | | SHEET 6 OF 9 | |

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR. THE FIRST DIGIT OF A THREE-DIGIT BAR MARK OR THE FIRST TWO DIGITS OF A FOUR-DIGIT BAR MARK SIGNIFIES THE BAR SIZE.

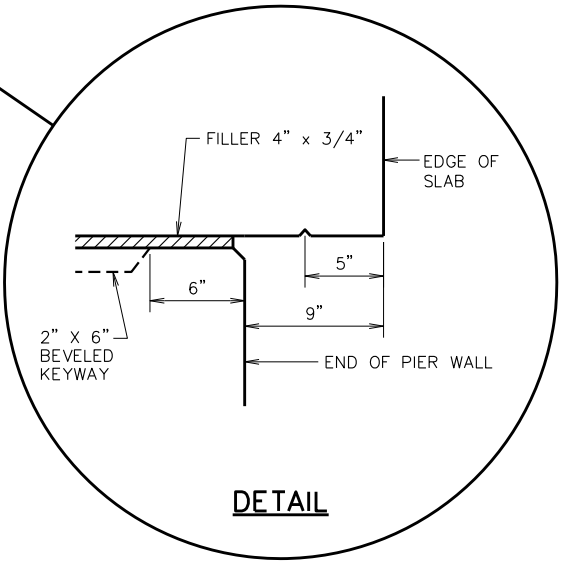
BILL OF BARS

1760 # UNCOATED

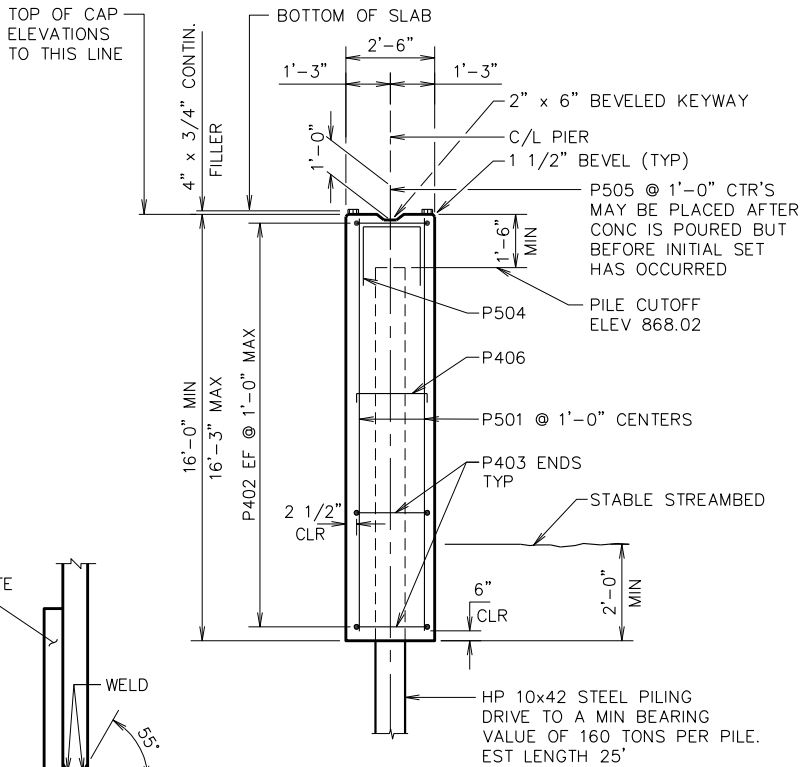
| BAR MARK | COAT | NO. REQUIRED | LENGTH | BENT | LOCATION |
|----------|------|--------------|--------|------|-------------------|
| P501 | | 54 | 15-4 | | VERTICAL |
| P402 | | 34 | 22-6 | | HORIZONTAL |
| P403 | | 34 | 5-3 | X | HORIZONTAL - ENDS |
| P504 | | 13 | 4-10 | X | HOOKS - TOP |
| P505 | | 23 | 2-0 | | DOWELS - VERT. |
| P406 | | 85 | 2-8 | X | TIE BARS |
| | | | | | |
| | | | | | |



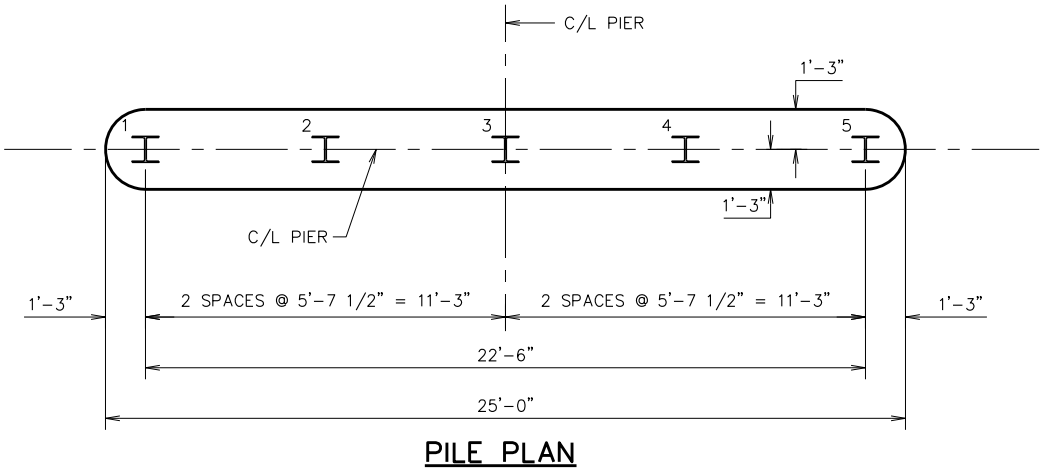
ELEVATION
(LOOKING EAST)



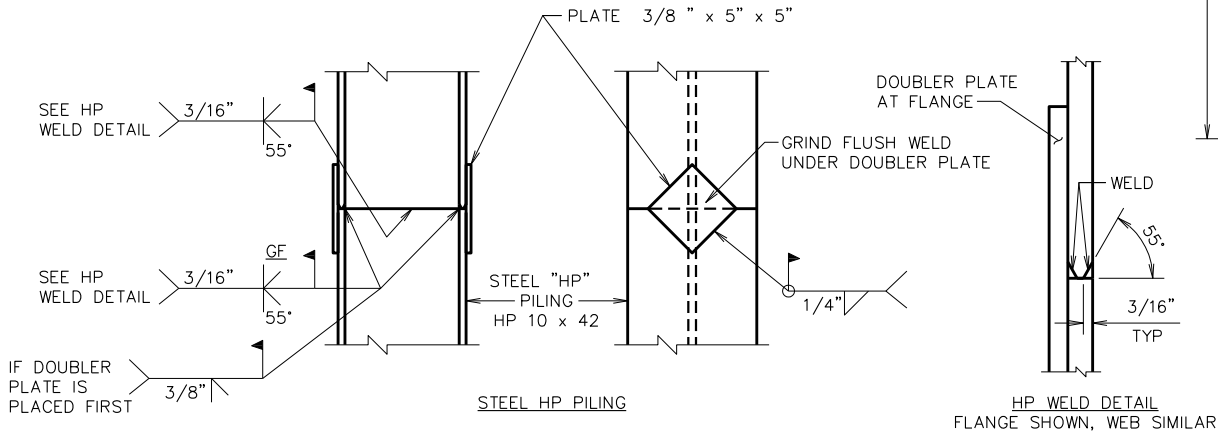
DETAIL



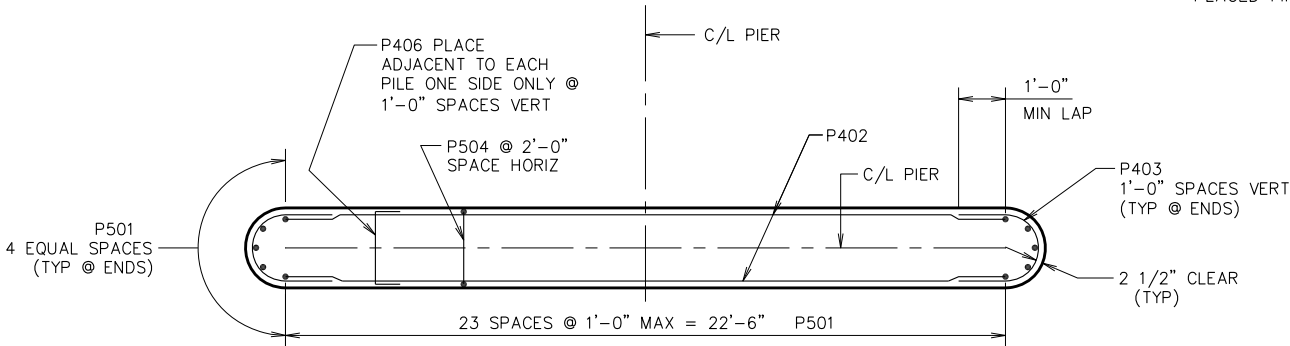
END VIEW



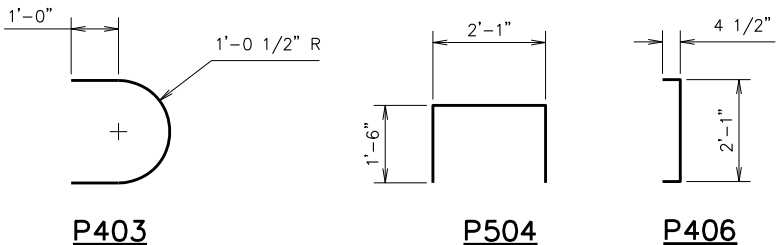
PILE PLAN



PILE SPLICE DETAILS



SECTION A-A



P403

P504

P406

| NO. | DATE | REVISION | BY |
|---|------|--------------|----------------|
| | | | |
| STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION | | | |
| STRUCTURE B-62-0048 | | | |
| DRAWN BY | | PKF | PLANS CK'D TLP |
| PIER | | SHEET 7 OF 9 | |

NOTE: BAR DIMENSIONS ARE OUT TO OUT OF BAR.
THE FIRST DIGIT OF A THREE-DIGIT BAR MARK
OR THE FIRST TWO DIGITS OF A FOUR-DIGIT
BAR MARK SIGNIFIES THE BAR SIZE.

BILL OF BARS

21440 # COATED

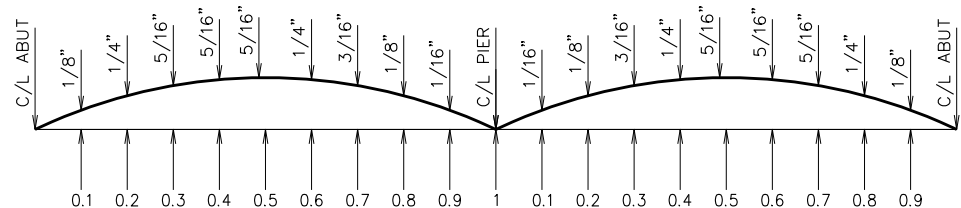
| BAR MARK | COAT | NO. REQD | LENGTH | BENT | BUN-DLE | LOCATION |
|----------|------|----------|--------|------|---------|----------------------------|
| S501 | X | 54 | 4-5 | X | | AT END OF DECK |
| S502 | X | 54 | 3-2 | X | | AT END OF DECK |
| S503 | X | 72 | 26-2 | | | SLAB, TOP, TRANSVERSE |
| S504 | X | 78 | 26-2 | | | SLAB, BOTTOM, TRANSVERSE |
| S405 | X | 54 | 21-5 | | | SLAB, TOP, LONGITUDINAL |
| S906 | X | 53 | 22-6 | | | SLAB, TOP, LONGITUDINAL |
| S907 | X | 53 | 36-2 | | | SLAB, BOTTOM, LONGITUDINAL |
| S908 | X | 53 | 22-3 | | | SLAB, BOTTOM, LONGITUDINAL |
| S609 | X | 44 | 12-0 | X | | AT RAIL POSTS |
| S610 | X | 16 | 5-0 | X | | AT END RAIL POSTS |
| S611 | X | 72 | 6-0 | | | AT RAIL POSTS |

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS TO BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS.

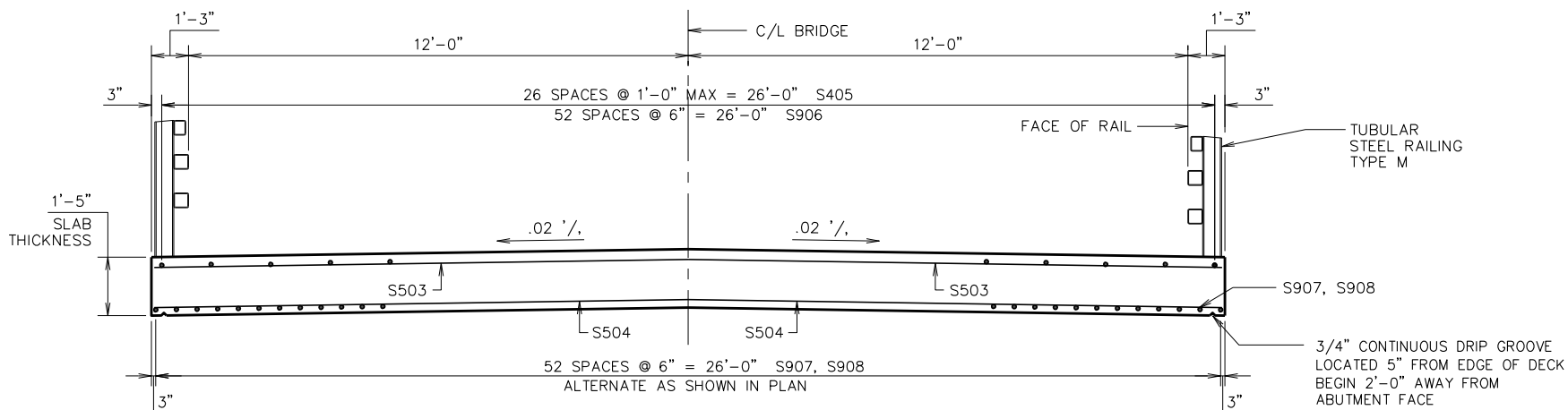
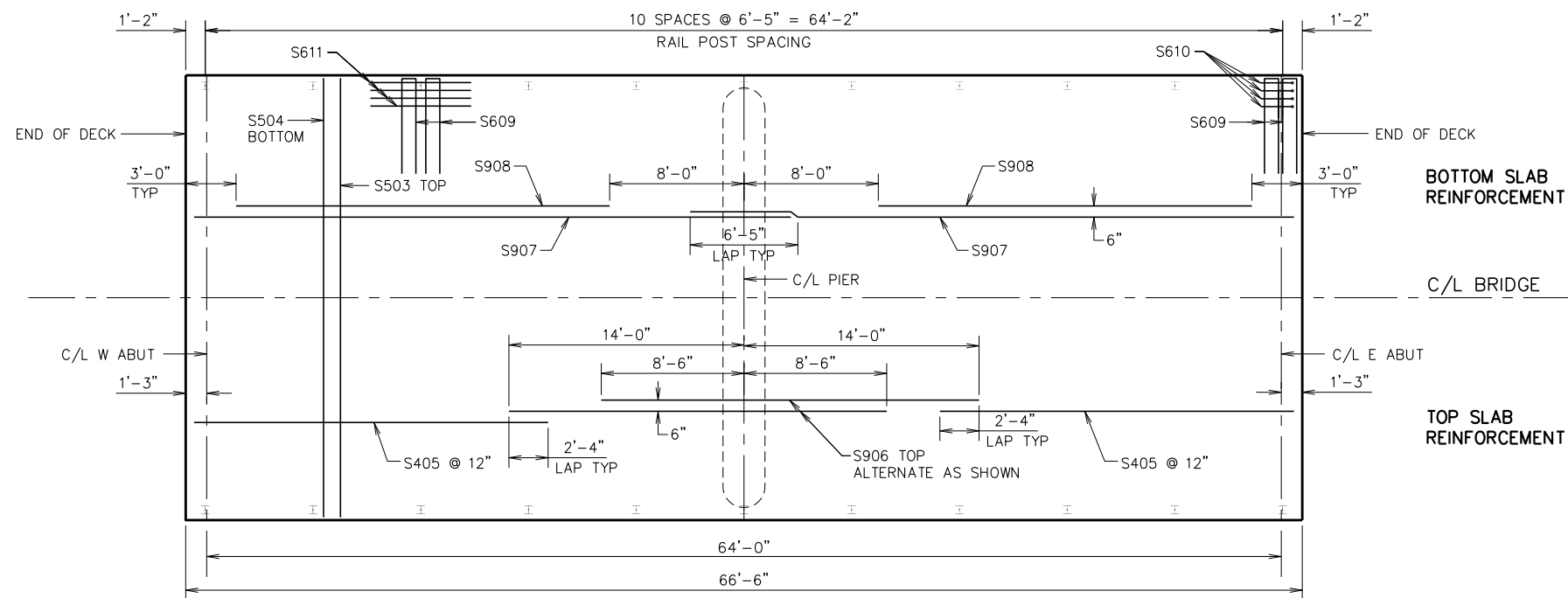
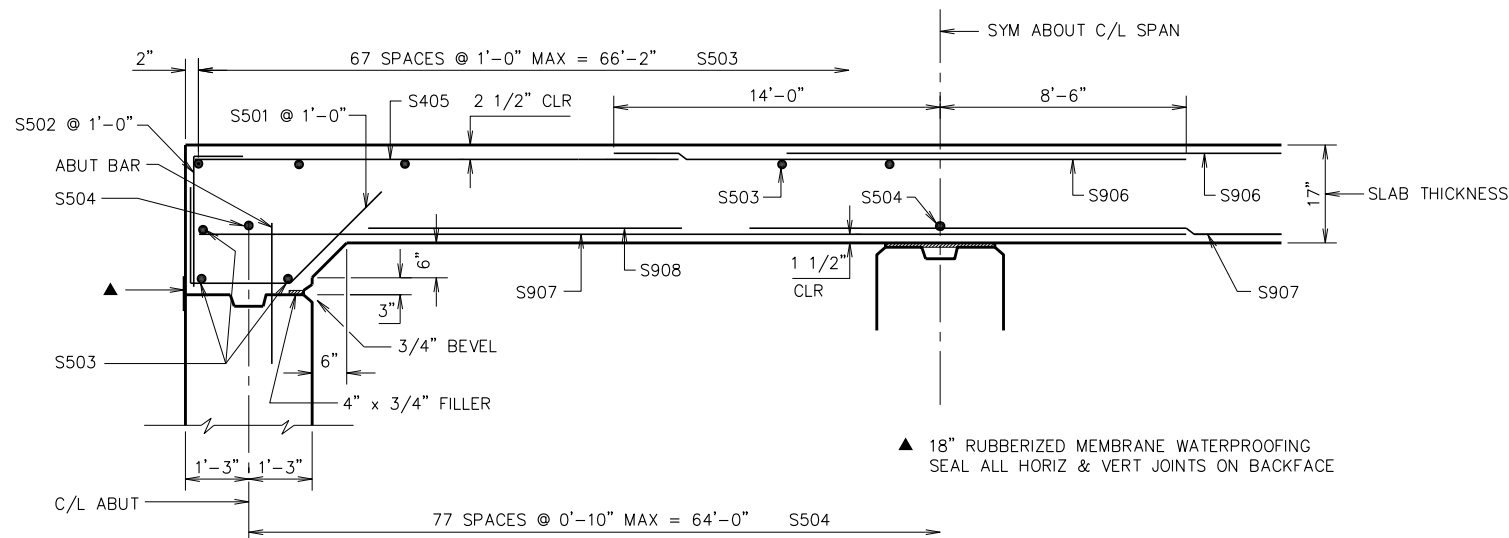
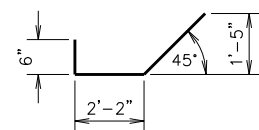
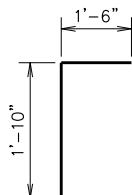
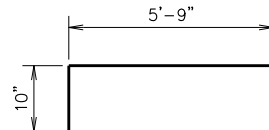
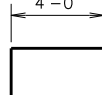
TRANSVERSE BARS SHALL BE PLACED PARALLEL TO THE C/L OF SUBSTRUCTURE UNITS.

THE SLAB THICKNESS DIMENSION IS MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

CAMBER SPAN AS SHOWN TO PROVIDE FOR DEADLOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT. DEADLOAD DEFLECTIONS ONLY EQUAL APPROXIMATELY 1/3 OF CAMBER VALUES SHOWN.

**CAMBER DIAGRAM****TOP OF DECK ELEVATIONS**

| | WEST ABUT | 1/10 | 2/10 | 3/10 | 4/10 | PIER 5/10 | 6/10 | 7/10 | 8/10 | 9/10 | EAST ABUT |
|-----------------|-----------|--------|--------|--------|--------|-----------|--------|--------|--------|--------|-----------|
| LEFT EDGE DECK | 871.16 | 871.14 | 871.11 | 871.07 | 871.03 | 870.98 | 870.93 | 870.87 | 870.81 | 870.74 | 870.67 |
| C/L BRIDGE | 871.43 | 871.40 | 871.37 | 871.33 | 871.29 | 871.25 | 871.19 | 871.14 | 871.08 | 871.01 | 870.94 |
| RIGHT EDGE DECK | 871.16 | 871.14 | 871.11 | 871.07 | 871.03 | 870.98 | 870.93 | 870.87 | 870.81 | 870.74 | 870.67 |

**CROSS SECTION THRU RDWY****PLAN****LONGITUDINAL SECTION THRU RDWY****S501****S502****S609****S610**

LEGEND

- ① W6 x 25 WITH 1/8" X 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" X 11 3/4" X 1'-8" WITH 1 5/8" X 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④ 5/8" X 11" X 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" X 1 5/8" X 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" X 1 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" X 3 5/8" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" X 2 5/8" X 2'-4" PLATE USED IN NO. 5, 3/8" X 3 5/8" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 5/8" X 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 5/8" X 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ 7/8" DIA. X 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- ⑬ 3/8" X 8" X 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

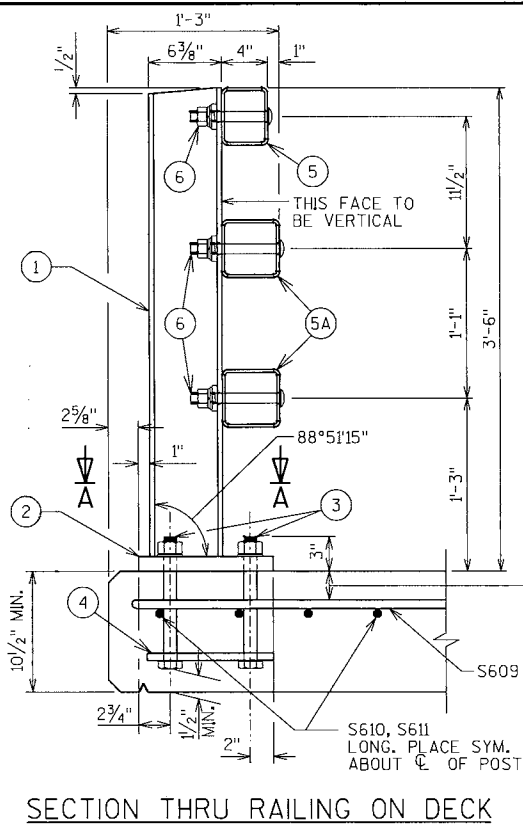
GENERAL NOTES

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-62-0048" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
10. WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH APPROVED TIE COAT AND TOP COAT.
11. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).
12. PLACE FIRST BOTTOM LONGITUDINAL BAR CLEAR OF DRIP GROOVE.

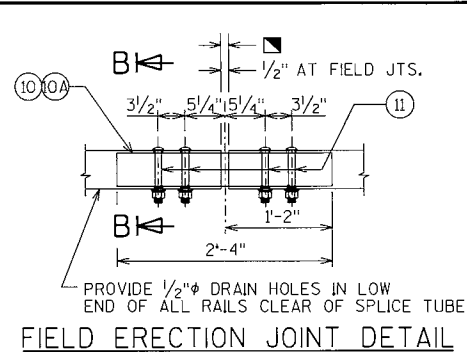
▲ TIE TO TOP MAT OF STEEL.

* FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTER ANCHOR PLATE IS IN POSITION IF REQ'D. FOR CONSTRUCTIBILITY.

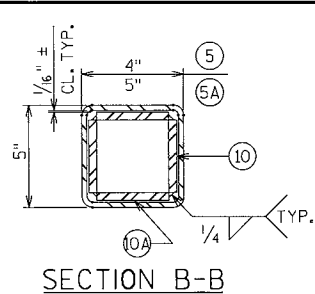
■ RDWY. OPENING OR 2 1/2" MIN. FOR STRIP SEAL EXP. JOINT & 1/2" OPENING FOR AT ABUTMENT.



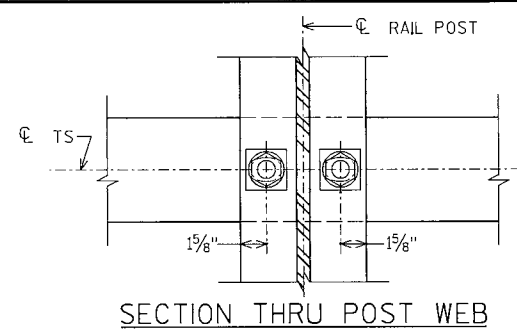
SECTION THRU RAILING ON DECK



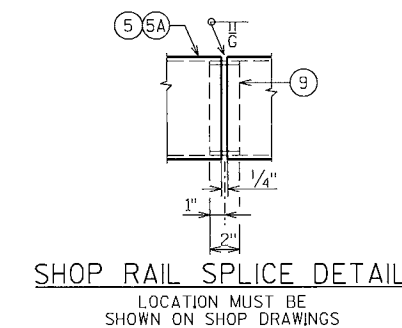
FIELD ERECTION JOINT DETAIL



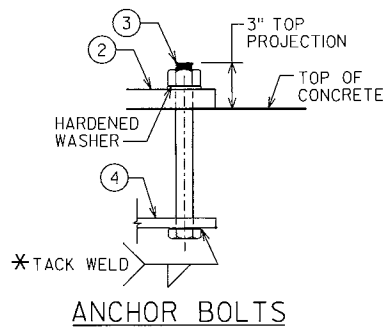
SECTION B-B



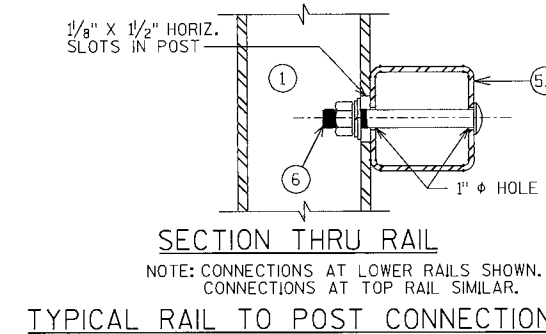
SECTION THRU POST WEB



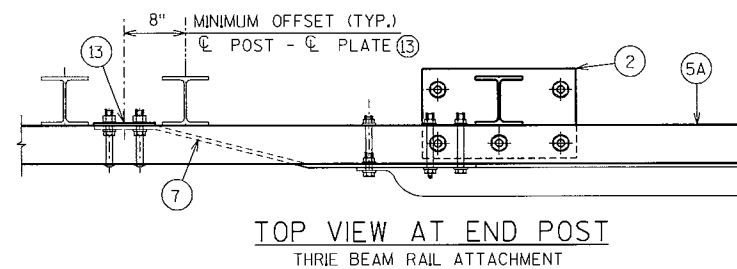
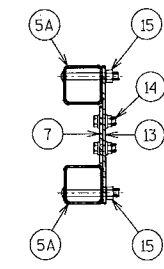
SHOP RAIL SPLICE DETAIL



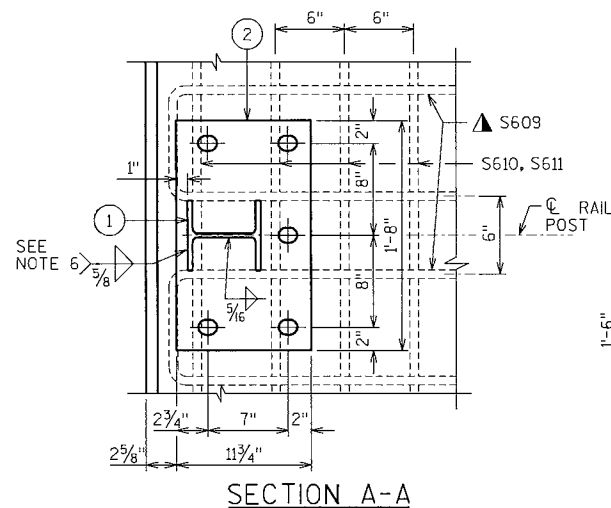
ANCHOR BOLTS



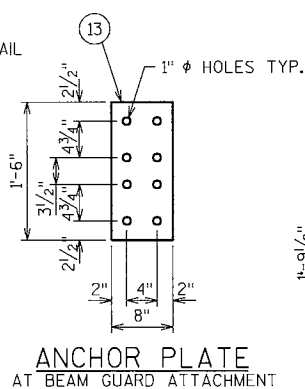
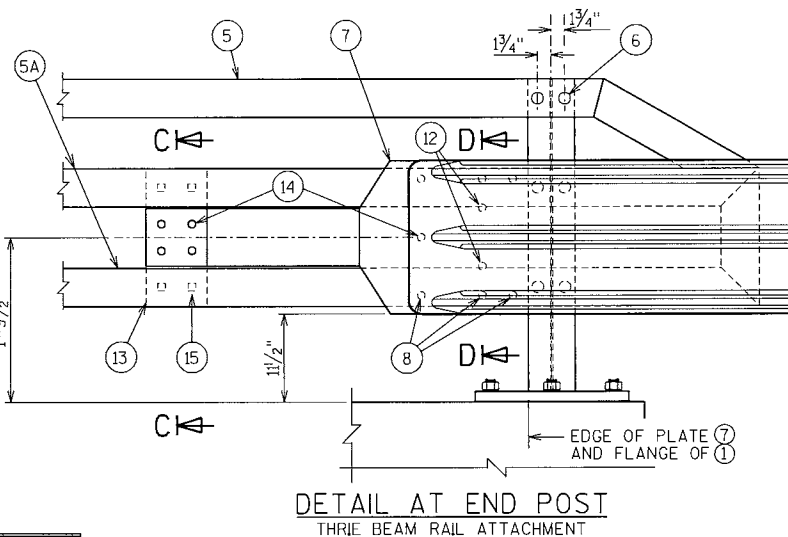
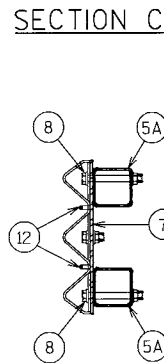
TYPICAL RAIL TO POST CONNECTIONS

TOP VIEW AT END POST
THRIE BEAM RAIL ATTACHMENT

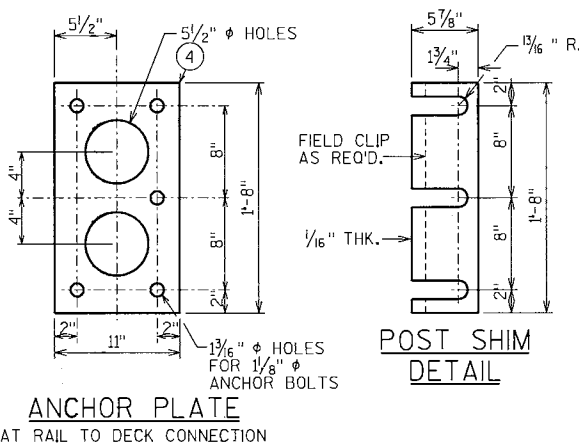
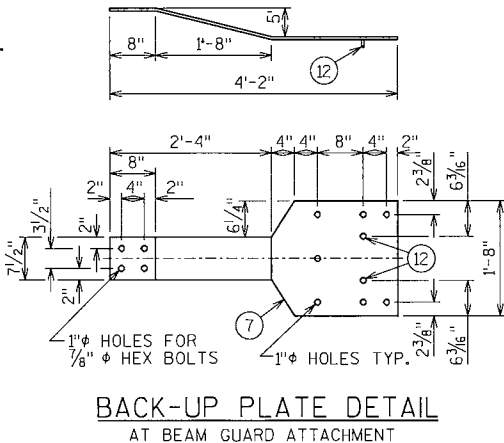
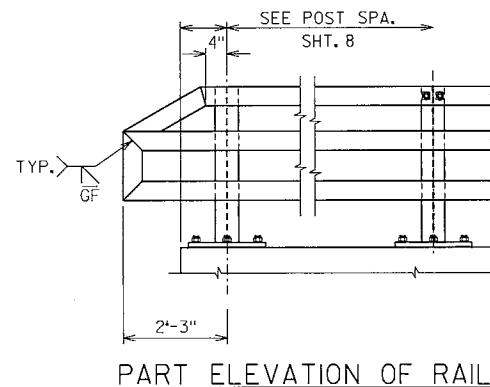
SECTION C-C



SECTION A-A

ANCHOR PLATE
AT BEAM GUARD ATTACHMENTDETAIL AT END POST
THRIE BEAM RAIL ATTACHMENT

SECTION D-D

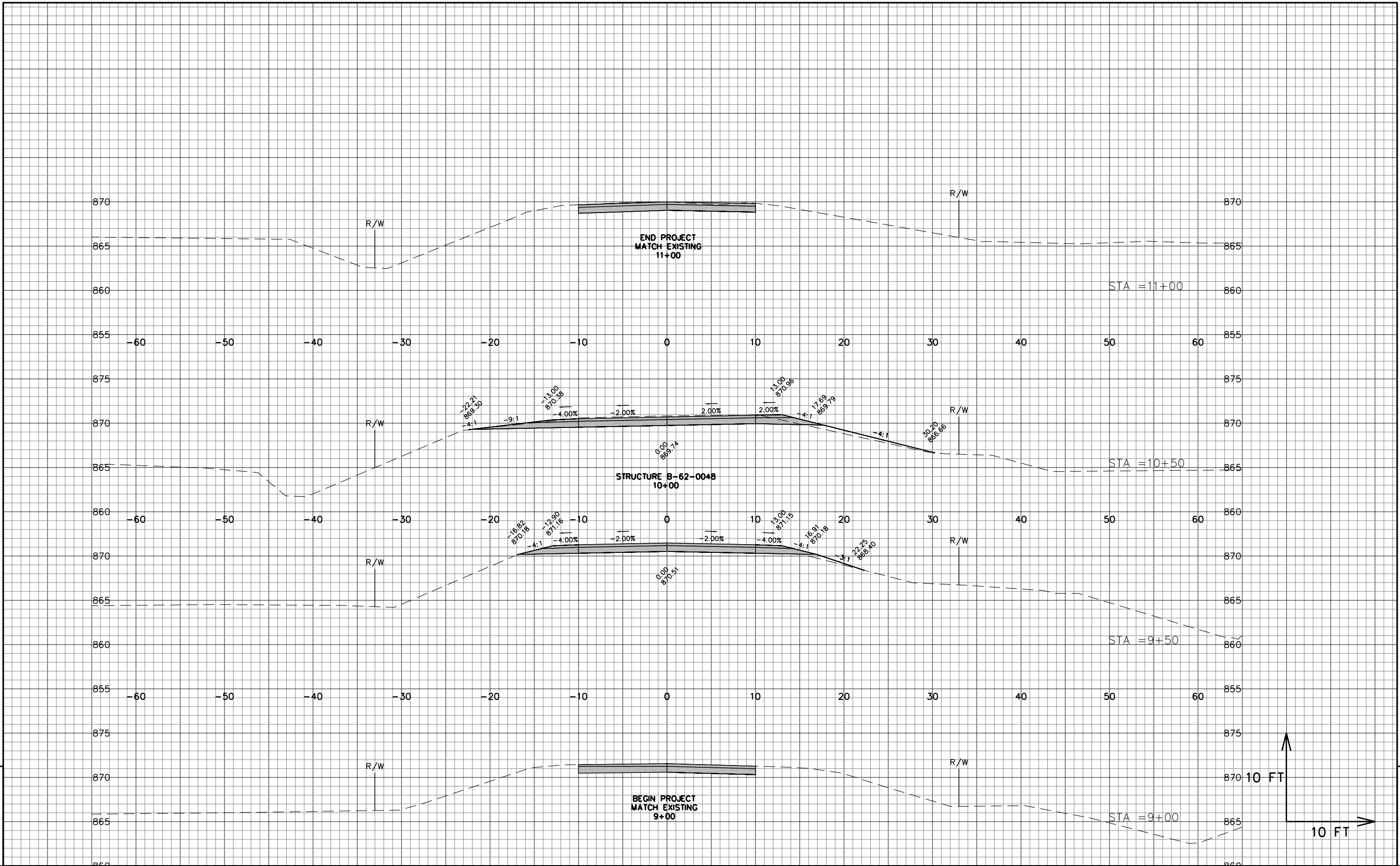
ANCHOR PLATE
AT RAIL TO DECK CONNECTIONBACK-UP PLATE DETAIL
AT BEAM GUARD ATTACHMENT

PART ELEVATION OF RAILING

| STATION | Real Station | Distance | AREA (SF) | | | Incremental Vol (CY) | | | Cumulative Vol (CY) | | Mass Ordinate |
|---------|--------------|----------|-----------|--|------|----------------------|--|------|---------------------|-----------------------|---------------|
| | | | Cut | Salvaged/Unusable Pavement Material | Fill | Cut | Salvaged/Unusable Pavement Material | Fill | Cut 1.00 | Expanded Fill 1.25 | |
| | | | | | | | | | | | |
| 9+00 | 900 | | 35 | 2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 9+25 | 925 | 25 | 30 | 2 | 0 | 30 | 2 | 0 | 30 | 0 | 28 |
| 9+50 | 950 | 25 | 28 | 2 | 1 | 27 | 2 | 1 | 57 | 1 | 52 |
| | | | | | | 57 | 4 | 1 | | | |

| STATION | Real Station | Distance | AREA (SF) | | | Incremental Vol (CY) | | | Cumulative Vol (CY) | | Mass Ordinate |
|---------|--------------|----------|-----------|--|------|----------------------|--|------|---------------------|------------------|---------------|
| | | | Cut | Salvaged/Unusable Pavement Material | Fill | Cut | Salvaged/Unusable Pavement Material | Fill | Cut 1.00 | Expanded 1.25 | |
| | | | | | | | | | | | |
| 10+50 | 1050 | | 30 | 2 | 2 | 0 | 0 | 0 | 0 | 0 | 0 |
| 10+75 | 1075 | 25 | 31 | 2 | 0 | 28 | 2 | 1 | 28 | 1 | 25 |
| 11+00 | 1100 | 25 | 26 | 2 | 1 | 26 | 2 | 1 | 55 | 2 | 49 |
| | | | | | | 55 | 4 | 2 | | | |

- 1) Cut includes Salvaged/Unusuable Pavement Material
- 2) Available Material = Cut - Salvaged/Unusuable Pavement Material
- 3) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division and is catagorized as waste.
- Minus indicates a shortage of material within the Division and is catagorized as borrow Item Number 208.0100.



Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>