

PROJECT ID: 8884-00-70

COUNTY: CLARK

WITH: N/A

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 36



DESIGN DESIGNATION

A.A.D.T.	2015	=	50
A.A.D.T.	2035	=	70
D.H.V.		=	7
D.D.		=	50/50
T.		=	5
DESIGN SPEED		=	40
ESALS		=	29,200

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	---
LOT LINE	---
LIMITED HIGHWAY EASEMENT	---
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
SLOPE INTERCEPT	---
REFERENCE LINE	---
EXISTING CULVERT	---
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	---
WOODED OR SHRUB AREA	---

PROFILE	
GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	---
CULVERT (Profile View)	---
UTILITIES	
ELECTRIC	---
FIBER OPTIC	---
GAS	---
SANITARY SEWER	---
STORM SEWER	---
TELEPHONE	---
WATER	---
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

TOWN OF THORP, PINE ROAD

GOGGLE CREEK BRIDGE B-10-0226

TOWN ROAD  
CLARK COUNTY

STATE PROJECT NUMBER
8884-00-70

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
8884-00-70	WISC 2015099	1



LAYOUT  
SCALE 0 1 MILE  
TOTAL NET LENGTH OF CENTERLINE = 0.045

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM, CLARK COUNTY

ACCEPTED FOR TOWN _____ of THORP	
7-10-14 (Date)	Ronald W. Winkler (Signature & Title of Official)
ORIGINAL PLANS PREPARED BY	
(Date)	(Signature)
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
PREPARED BY	
Surveyor	SEH
Designer	SEH
Management Consultant	KNIGHT ENGINEERING
C.O. Examiner	
APPROVED FOR THE DEPARTMENT	
DATE: 7/23/14	Ryan B. McKane (Management Consultant Signature)

## STANDARD ABBREVIATIONS

ABU	ABUTMENT
AC	ACRE
AGG	AGGREGATE
AECPRC	APRON ENDWALL FOR CULVERT
PIPE	REINFORCED CONCRETE
ASPH	ASPHALTIC
AVG	AVERAGE
ADT	AVERAGE DAILY TRAFFIC
BF	BACK FACE
BM	BENCH MARK
BR	BRIDGE
CE	COMMERCIAL ENTRANCE
CL OR C/L OR ☉	CENTER LINE
	CENTRAL ANGLE OR DELTA
CONC	CONCRETE
CPRC	CULVERT PIPE REINFORCED CONCRETE
CPRCHE	CULVERT PIPE REINFORCED CONCRETE
	HORIZONTAL ELLIPTICAL
CR	CREEK
CY	CUBIC YARD
C&G	CURB AND GUTTER
D	DEGREE OF CURVED
HV	DESIGN HOUR VOLUME
DISCH	DISCHARGE
DG	DITCH GRADE
DWY	DRIVEWAY
XEA	ST GRID COORDINATE
EAT	STEEL PLATE BEAM GUARD
	ENERGY ABSORBING TERMINAL
EOR	END POINT OF RADIUS
EL	ELEVATION
ENT	ENTRANCE
ESALS	EQUIVALENT SINGLE AXLE LOADS
EXC	EXCAVATION
EBS	EXCAVATION BELOW SUBGRADE
EXIST	EXISTING
FC	FACE OF CURB
FF	FACE TO FACE
FERT	FERTILIZE
FE	FIELD ENTRANCE
FL	FLOW LINE
FO	FIBER OPTIC
CWT	HUNDREDWEIGHT
HYD	HYDRANT
ID	INSIDE DIAMETER
INV	INVERT
IP	IRON PIPE ON PIN
LHF	LEFT-HAND FORWARD
L	LENGTH OF CURVE
LF	LINEAR FOOT
LC	LONG CHORD OF CURVE
LS	LUMP SUM
MH	MANHOLE
MOR	MID POINT OF RADIUS
NC	NORMAL CROWN
NO	NUMBER
OBLIT	OBLITERATE
PAVT	PAVEMENT
PE	PRIVATE ENTRANCE
PVRC	POINT OF VERTICAL REVERSE CURVE
QOR	QUARTER POINT OF RADIUS
R	RADIUS
REQ'D	REQUIRED
RES	RESIDENCE OR RESIDENTIAL
LRHF	RIGHT-HAND FORWARD
R/W	RIGHT-OF-WAY
R	RIVER
RDWY	ROADWAY
R/L OR ☉	REFERENCE LINE
SALV	SALVAGED
SAN	SANITARY SEWER
SF	SQUARE FEET
SY	SQUARE YARD
SDD	STANDARD DETAIL DRAWINGS
STA	STATION
SS	STORM SEWER
SSPRC	STORM SEWER PIPE REINFORCED CONCRETE
SE	SUPERELEVATION RATE
TC	TOP OF CURB
T OR TN	TOWN
T	TRUCKS (PERCENT OF)
TYP	TYPICAL
VAR	VARIABLE
VC	VERTICAL CURVE
YNORTH	GRID COORDINATE
YD	YARD

## GENERAL NOTES

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD88).

WHEN THE QUANTITY OF BASE AGGREGATE OR ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE EXACT LOCATION OF THE EROSION CONTROL DEVICES SHALL BE DETERMINED IN THE FIELD.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, ARE TO BE 4-INCH TOPSOILED, FERTILIZED, AND SEEDED, AND MULCHED.

ALL CURB AND GUTTER RADII, PAVEMENT DIMENSIONS AND STATIONS ARE SHOWN TO THE EDGE OF PAVEMENT UNLESS NOTED OTHERWISE.

A VERTICAL SAWCUT SHALL BE MADE THROUGH EXISTING DRIVEWAYS AND PAVEMENTS AT REMOVAL LIMITS.

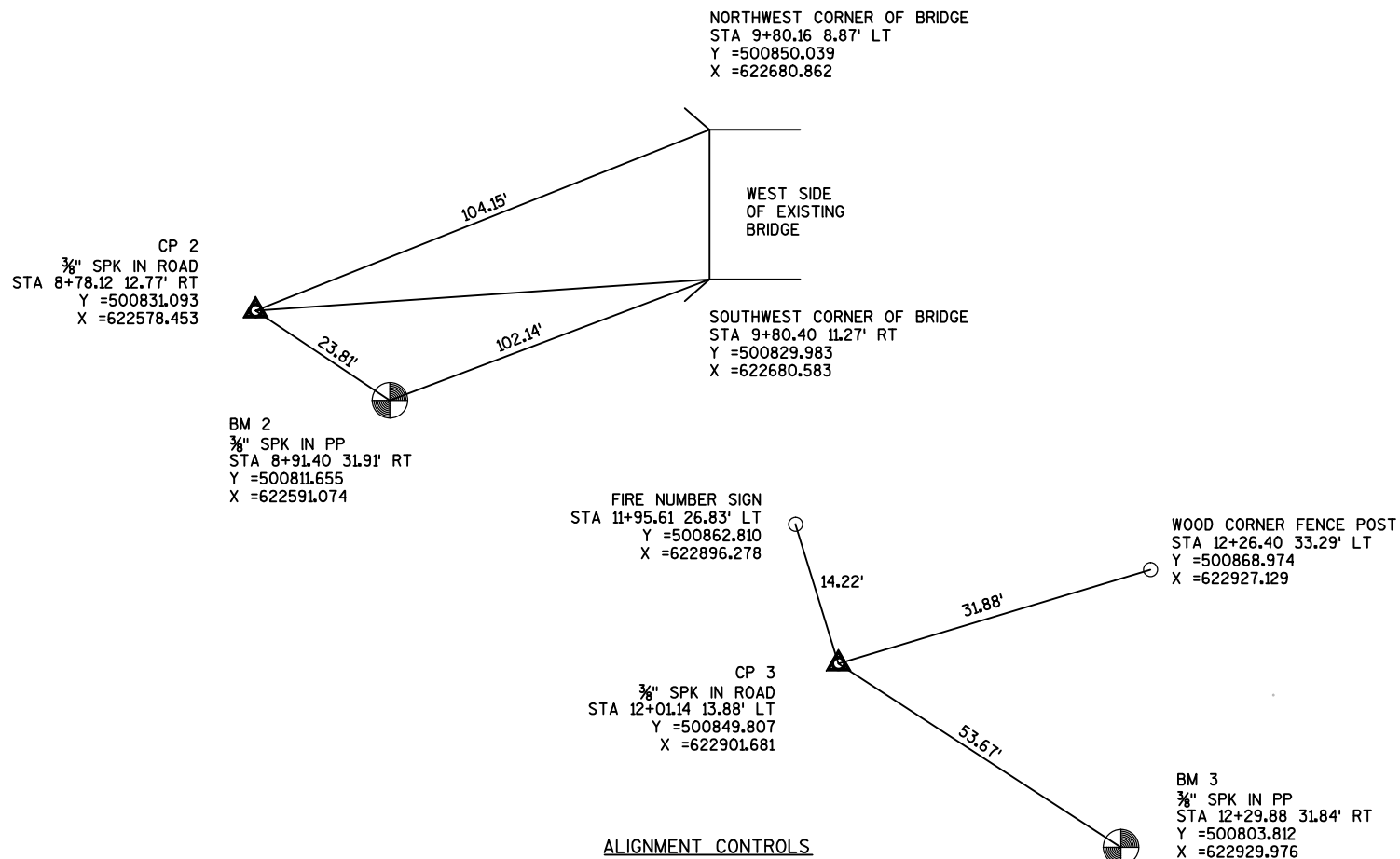
EXCAVATION BELOW SUBGRADE (EBS) IS NOT USED TO BALANCE YARDAGE AND IS NOT SHOWN ON THE CROSS SECTIONS BUT IS MEASURED AND PAID FOR AS COMMON EXCAVATION.

SILT FENCE IS TO BE PLACED AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER, AND IN PLACE PRIOR TO BRIDGE REMOVAL.

WISDOT MONUMENTS WILL BE SUPPLIED BY THE STATE AND INSTALLED BY THE CONTRACTOR AS DIRECTED BY THE ENGINEER.

BEARINGS SHOWN ON THE PLAN ARE REFERENCED TO THE EXISTING ROADWAY CENTERLINE AND ARE ASSUMED.

3-INCH ASPHALTIC SURFACE CONSTRUCTED IN TWO 1.5-INCH LIFTS WITH 9.5-MM NOMINAL AGGREGATE SIZE AND PG58-28 BINDER.



## UTILITY CONTACTS

CENTURYLINK  
2604 MAIN STREET  
SHELDON, WI 54766  
TELEPHONE: 715.452.5168  
ATTENTION: JIM ARQUETTE  
EMAIL: JIM.ARQUETTE@CENTURYLINK.COM

CLARK ELECTRIC CO-OP  
P.O. BOX 190  
124 NORTH MAIN STREET  
GREENWOOD, WI 54437  
TELEPHONE: 715.267.6188 EXT 235  
ATTENTION: KEVIN STERLAND  
EMAIL: KSTERLAND@CECOOP.COM

TO OBTAIN LOCATION OF PARTICIPANTS' UNDERGROUND FACILITIES BEFORE YOU DIG IN WISCONSIN



NOTE: WIS. STATUTE 182.0175 (1974) REQUIRES MIN. OF 3 WORK DAYS NOTICE BEFORE YOU EXCAVATE.

\*\*NOT A MEMBER OF DIGGERS HOTLINE

## MUNICIPALITY CONTACT

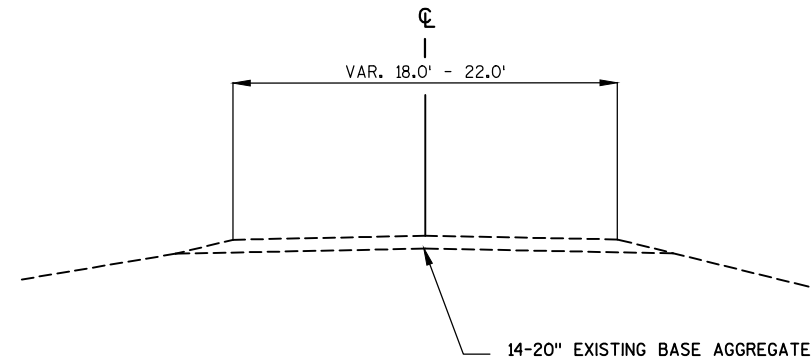
TOWN OF THORP  
N15672 FERNWAL AVENUE  
STANLEY, WI 54768  
TELEPHONE: 715.644.2649  
ATTENTION: RONALD WUNDROW  
EMAIL: N/A

## DESIGN CONTACT

SEH  
10 NORTH BRIDGE STREET  
CHIPPEWA FALLS, WI 54729  
TELEPHONE: 715.720.6267  
ATTENTION: DAN GUSTAFSON  
EMAIL: DGUSTAFSON@SEHINC.COM

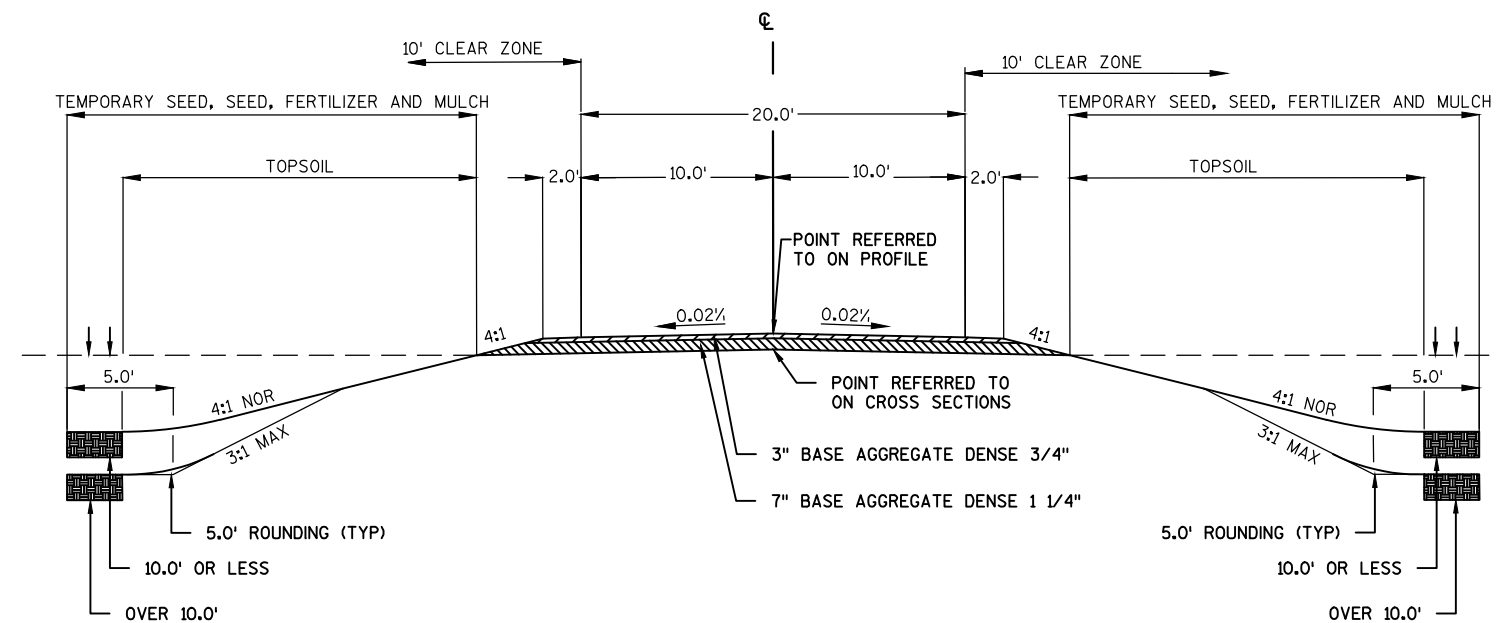
## DNR CONTACT

DNR WEST CENTRAL REGION HQ  
1300 W CLAIREMONT AVENUE  
EAU CLAIRE, WI 54702  
TELEPHONE: 715.839.1609  
ATTENTION: CHRIS WILLGER  
EMAIL: CHRISTOPHERJ.WILLGER@WISCONSIN.GOV



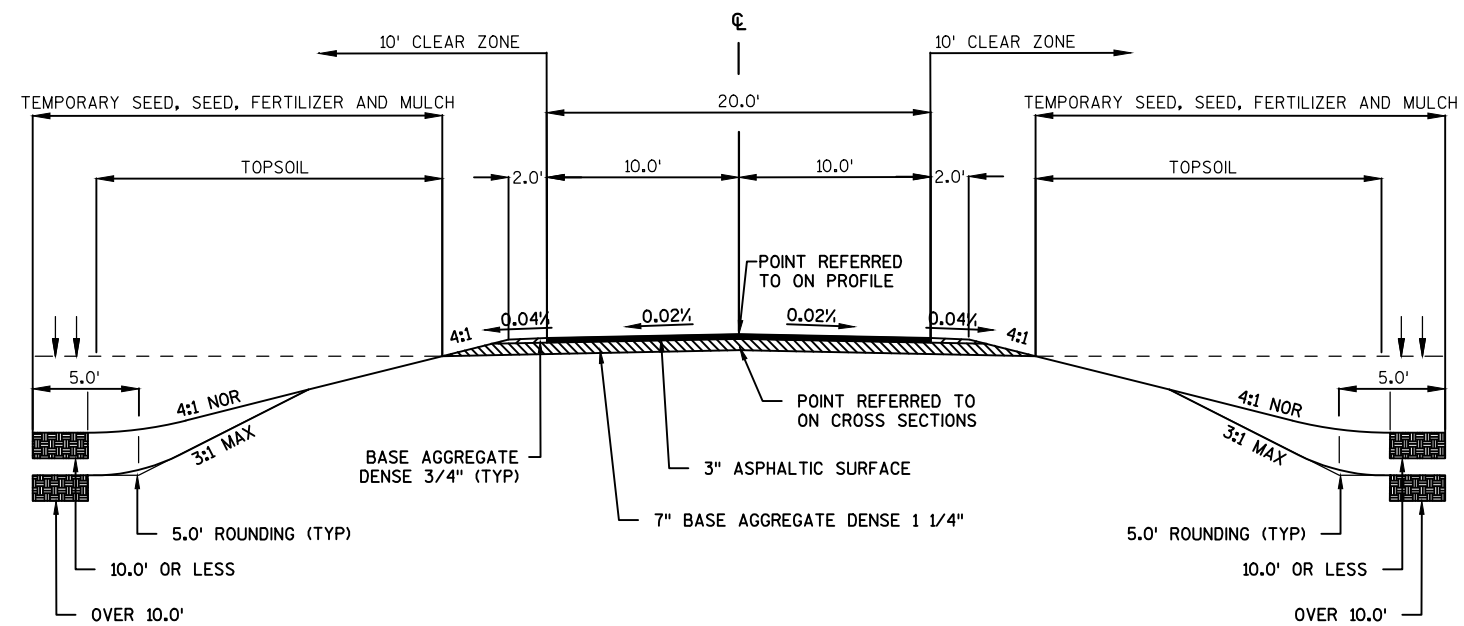
TYPICAL EXISTING SECTION

STA 8+50 TO STA 11+50



TYPICAL FINISHED SECTION

STA 8+50 TO STA 9+25  
STA 10+75 TO STA 11+50



TYPICAL FINISHED SECTION

STA 9+25 TO STA 9+68.75  
STA 10+31.25 TO STA 10+75

NOTE: ASPHALTIC SURFACE SHALL BE PLACED 24' WIDE AT BRIDGE  
AND TAPER TO 20' WIDE AT END OF APPROACH



DATE 25NOV14		E S T I M A T E O F Q U A N T I T I E S			
LINE				8884-00-70	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0105	CLEARING	STA	1.000	1.000
0020	201.0205	GRUBBING	STA	1.000	1.000
0030	203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (STATION) 01. 10+00	LS	1.000	1.000
0040	205.0100	EXCAVATION COMMON	CY	100.000	100.000
0050	206.1000	EXCAVATION FOR STRUCTURES BRIDGES (STRUCTURE) 01. B-10-226	LS	1.000	1.000
0060	208.0100	BORROW	CY	22.000	22.000
0070	210.0100	BACKFILL STRUCTURE	CY	120.000	120.000
0080	213.0100	FINISHING ROADWAY (PROJECT) 01. 8884-00-70	EACH	1.000	1.000
0090	305.0110	BASE AGGREGATE DENSE 3/4-INCH	TON	90.000	90.000
0100	305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	280.000	280.000
0110	455.0605	TACK COAT	GAL	14.000	14.000
0120	465.0105	ASPHALTIC SURFACE	TON	38.000	38.000
0130	465.0315	ASPHALTIC FLUMES	SY	40.000	40.000
0140	502.0100	CONCRETE MASONRY BRIDGES	CY	170.000	170.000
0150	502.3200	PROTECTIVE SURFACE TREATMENT	SY	225.000	225.000
0160	505.0405	BAR STEEL REINFORCEMENT HS BRIDGES	LB	4,310.000	4,310.000
0170	505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	21,530.000	21,530.000
0180	513.4060	RAILING TUBULAR TYPE M (STRUCTURE) 01. B-10-226	LS	1.000	1.000
0190	516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	16.000	16.000
0200	550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	330.000	330.000
0210	606.0300	RI PRAP HEAVY	CY	130.000	130.000
0220	612.0206	PIPE UNDERDRAIN UNPERFORATED 6-INCH	LF	60.000	60.000
0230	612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	100.000	100.000
0240	619.1000	MOBILIZATION	EACH	1.000	1.000
0250	625.0100	TOPSOIL	SY	505.000	505.000
0260	627.0200	MULCHING	SY	635.000	635.000
0270	628.1504	SILT FENCE	LF	525.000	525.000
0280	628.1520	SILT FENCE MAINTENANCE	LF	525.000	525.000
0290	628.1905	MOBILIZATIONS EROSION CONTROL	EACH	3.000	3.000
0300	628.1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	3.000	3.000
0310	628.2006	EROSION MAT URBAN CLASS I TYPE A	SY	50.000	50.000
0320	628.6005	TURBIDITY BARRIERS	SY	180.000	180.000
0330	628.7504	TEMPORARY DITCH CHECKS	LF	50.000	50.000
0340	629.0205	FERTILIZER TYPE A	CWT	0.500	0.500
0350	630.0120	SEEDING MIXTURE NO. 20	LB	20.000	20.000
0360	630.0200	SEEDING TEMPORARY	LB	20.000	20.000
0370	634.0612	POSTS WOOD 4X6-INCH X 12-FT	EACH	4.000	4.000
0380	637.2230	SIGNS TYPE II REFLECTIVE F	SF	12.000	12.000
0390	638.2602	REMOVING SIGNS TYPE II	EACH	6.000	6.000
0400	638.3000	REMOVING SMALL SIGN SUPPORTS	EACH	6.000	6.000
0410	642.5001	FIELD OFFICE TYPE B	EACH	1.000	1.000
0420	643.0100	TRAFFIC CONTROL (PROJECT) 01. 8884-00-70	EACH	1.000	1.000
0430	645.0120	GEOTEXTILE FABRIC TYPE HR	SY	235.000	235.000
0440	650.4500	CONSTRUCTION STAKING SUBGRADE	LF	240.000	240.000
0450	650.6500	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) 01. B-10-0226	LS	1.000	1.000
0460	650.9910	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) 01. 8884-00-70	LS	1.000	1.000
0470	650.9920	CONSTRUCTION STAKING SLOPE STAKES	LF	240.000	240.000
0480	715.0502	INCENTIVE STRENGTH CONCRETE STRUCTURES	DOL	1,020.000	1,020.000

DATE 25NOV14		E S T I M A T E O F Q U A N T I T I E S				
LINE		8884-00-70				
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY	
0490	ASP. 1TOA	ON-THE-JOB TRAINING APPRENTICE AT \$5.00/HR	HRS	1,200.000	1,200.000	
0500	ASP. 1TOG	ON-THE-JOB TRAINING GRADUATE AT \$5.00/HR	HRS	300.000	300.000	

3

3

3

3

CLEARING & GRUBBING

STATION-STATION	LOCATION	201.0105	201.0205
		CLEARING STA	GRUBBING STA
PINE ROAD 10+50 - 11+50	LT & RT	1	1
ITEM TOTALS		1	1

ASPHALTIC PAVEMENT ITEMS

STATION-STATION	LOCATION	455.0605	465.0105	465.0315
		TACK COAT GAL	ASPHALTIC SURFACE TON	ASPHALTIC FLUMES SY
PINE ROAD 9+25- 9+68.75	LT & RT	7	19	
9+51+5	LT & RT			20
10+31.5 - 10+75	LT & RT	7	19	
10+48.5	LT & RT			20
ITEM TOTALS		14	38	40

EXCAVATION

STATION - STATION	LOCATION	205.0100	AIR	EXPAND.	208.0100
		COMMON CY	FILL CY	FILL CY	BORROW CY
PINE ROAD 8+50 - 10+00	LT & RT	54	23	29	-25
10+00 - 11+50	LT & RT	46	71	93	47
ITEM TOTALS		100	94	122	22

NOTES:  
1) SALVAGED/UNUSABLE PAVEMENT MATERIAL IS INCLUDED IN COMMON EXCAVATION.  
2) FILL DOES NOT INCLUDE UNUSABLE PAVEMENT EXCAVATION VOLUME.  
3) FILL WILL BE BACKFILLED WITH CUT OR BORROW.  
4) POSITIVE BORROW INDICATES A SHORTAGE OF MATERIAL.  
5) EXPANSION FACTOR = 1.3

MOBILIZATION

STATION - STATION	619.1000 EACH
PINE ROAD CATEGORY 0010 8+50 - 11+50	0.2
CATEGORY 0020 8+50 - 11+50	0.8
ITEM TOTAL	1

FINISHING ROADWAY (8884-00-70)

STATION - STATION	213.0100 EACH
PINE ROAD 8+50 - 11+50	1
ITEM TOTAL	1

TOPSOIL, MULCHING AND SEEDING

STATION - STATION	LOCATION	625.0100	627.0200	629.0205	630.0120	630.0200
		TOPSOIL SY	MULCHING SY	FERTILIZER TYPE A CWT	SEEDING MIXTURE NO. 20 LB	SEEDING TEMPORARY LB
PINE ROAD 8+50 - 11+50	LT & RT	505	635	0.5	20	20
ITEM TOTALS		505	635	0.5	20	20

BASE AGGREGATE DENSE

STATION - STATION	LOCATION	305.0110	305.0120
		3/4-INCH TON	1 1/4-INCH TON
PINE ROAD 8+50 - 9+68.75	LT & RT	45	140
10+31.5 - 11+50	LT & RT	45	140
ITEM TOTALS		90	280

EROSION CONTROL ITEMS

STATION-STATION	LOCATION	628.1504	628.1520	628.2006	628.6005	628.7504
		SILT FENCE LF	SILT FENCE MAINTENANCE LF	EROSION MAT URBAN CLASS I TYPE A SY	TURBIDITY BARRIER SY	TEMPORARY DITCH CHECKS LF
PINE ROAD 8+50 - 11+50 UNDISTRIBUTED		525	525	50	180	50
ITEM TOTALS		525	525	50	180	50

NOTE: ALL ITEMS AND QUANTITIES ON THIS SHEET ARE FOR  
ENGINEER ESTIMATE CATEGORY 0010, UNLESS OTHERWISE NOTED.

3

MOBILIZATIONS EROSION CONTROL		
STATION - STATION	628.1905	628.1910
	EROSION CONTROL EACH	EMERGENCY EROSION CONTROL EACH
PINE ROAD 8+50 - 11+50	3	3
ITEM TOTALS	3	3

CONSTRUCTION STAKING				
STATION - STATION	LOCATION	650.4500	*650.6500	650.9910
		SUBGRADE LF	STRUCTURE LAYOUT B-10-226 LS	SUPPLEMENTAL CONTROL (8884-00-70) LS
PINE ROAD 8+50 - 11+50 10+00	LT & RT LT & RT	240	1	1
ITEM TOTALS		240	1	1
*CATEGORY 0020.				

3

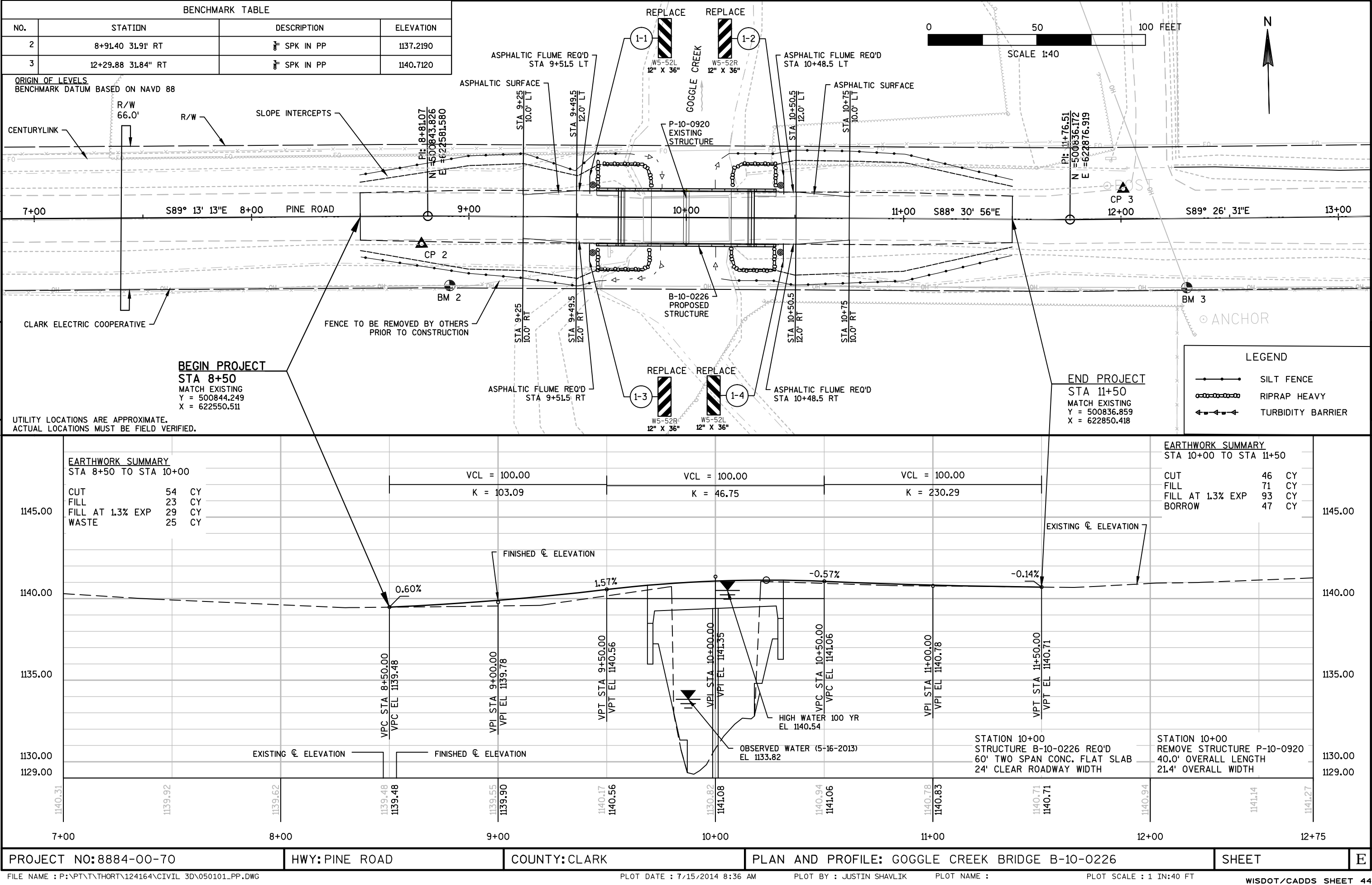
PERMANENT SIGNING									
SIGN GROUP CODE	SIGN CODE	MESSAGE	TYPE II SIZE	637.2230	634.0812	638.2602	638.3000	REMARKS	
				SIGNS TYPE II REFLECTIVE F SF	POSTS WOOD 4X8-INCH 12-FT EACH	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH		
1-1	W5-52L	CLEARANCE STRIPER	12" X 36"	3	1	1	1	REPLACE	
1-2	W5-52R	CLEARANCE STRIPER	12" X 36"	3	1	1	1	REPLACE	
1-3	W5-52R	CLEARANCE STRIPER	12" X 36"	3	1	1	1	REPLACE	
1-4	W5-52L	CLEARANCE STRIPER	12" X 36"	3	1	1	1	REPLACE	
	R12-1	WEIGHT LIMIT XX TONS	24" X 30"			1	1	REMOVE	
	R12-1	WEIGHT LIMIT XX TONS	24" X 30"			1	1	REMOVE	
ITEM TOTALS				12	4	6	6		

FIELD OFFICE TYPE B	
STATION - STATION	642.5001 EACH
PINE ROAD 8+50 - 11+50	1
ITEM TOTAL	1

TRAFFIC CONTROL (8884-00-70)	
STATION - STATION	643.0100 EACH
PINE ROAD 8+50 - 11+50	1
ITEM TOTAL	1

NOTE: ALL ITEMS AND QUANTITIES ON THIS SHEET ARE FOR ENGINEER ESTIMATE CATEGORY 0010, UNLESS OTHERWISE NOTED.





PROJECT NO: 8884-00-70

HWY: PINE ROAD

COUNTY: CLARK

PLAN AND PROFILE: GOGGLE CREEK BRIDGE B-10-0226

SHEET

E

FILE NAME : P:\PT\T\THORT\124164\CIVIL 3D\050101\_PP.DWG

PLOT DATE : 7/15/2014 8:36 AM

PLOT BY : JUSTIN SHAVLIK

PLOT NAME :

PLOT SCALE : 1 IN:40 FT

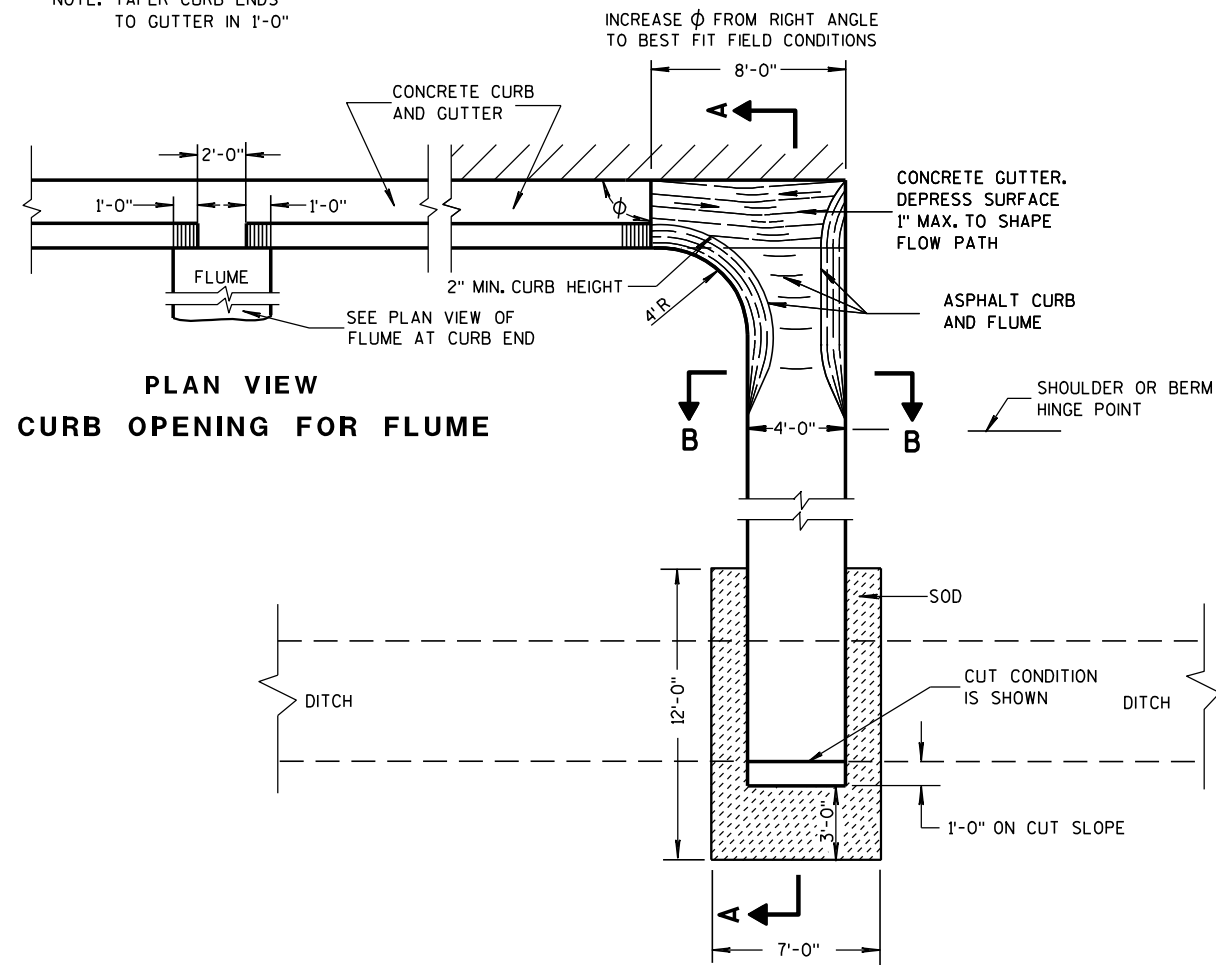
WISDOT/CADDs SHEET 44

Standard Detail Drawing List

08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
15C02-05A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-05B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-07	SIGNING & MARKING FOR TWO LANE BRIDGES

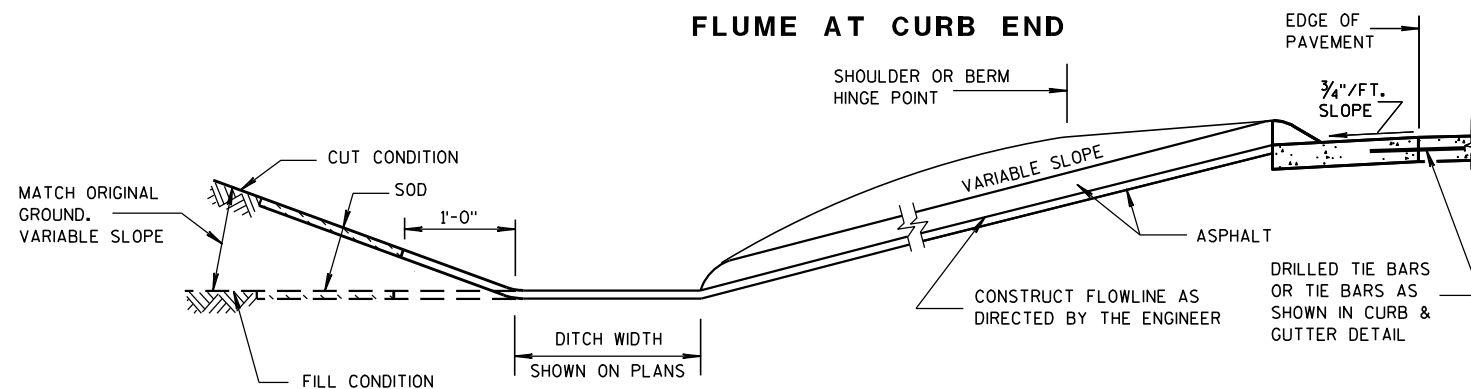
## ASPHALTIC FLUME

NOTE: TAPER CURB ENDS  
TO GUTTER IN 1'-0"

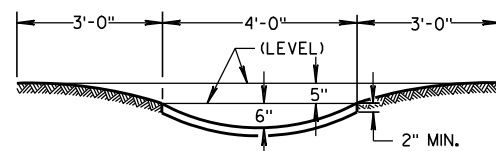


PLAN VIEW  
CURB OPENING FOR FLUME

PLAN VIEW  
FLUME AT CURB END



SECTION A-A



SECTION B-B

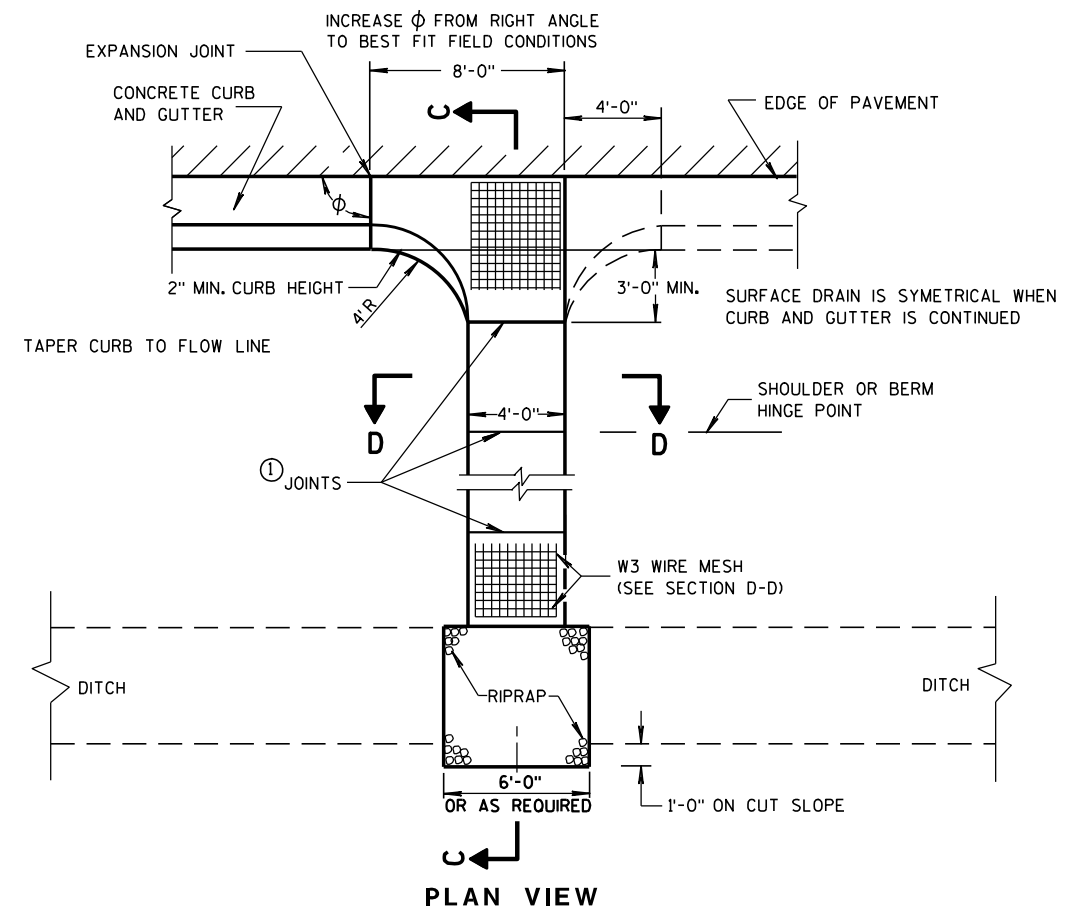
## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

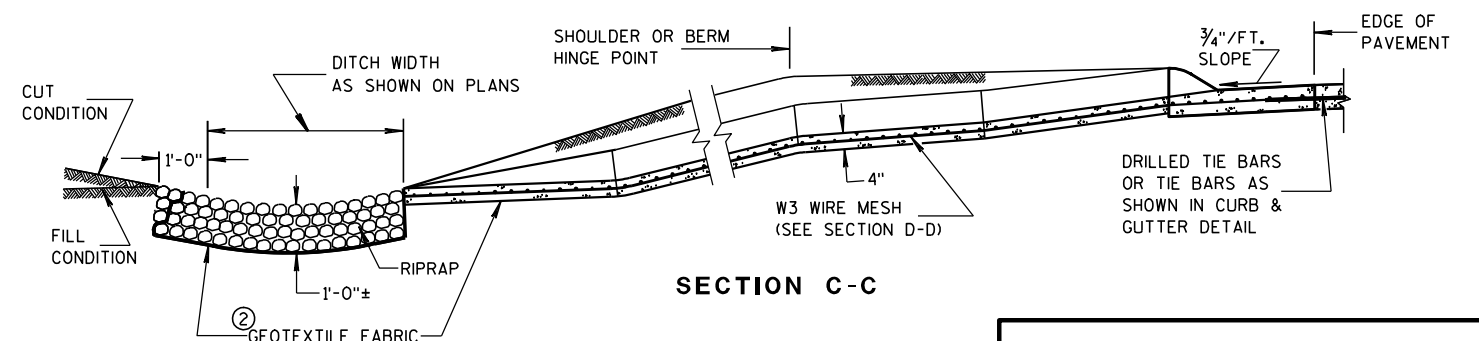
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE 1/8" TO 1/4" INCH WIDE BY 1 1/2" INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

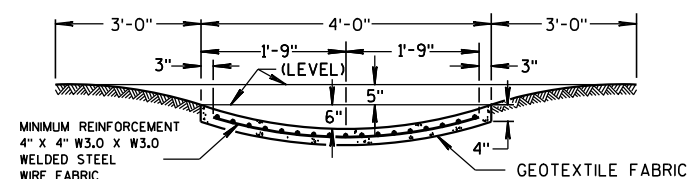
## ③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

## CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

9-4-08

DATE

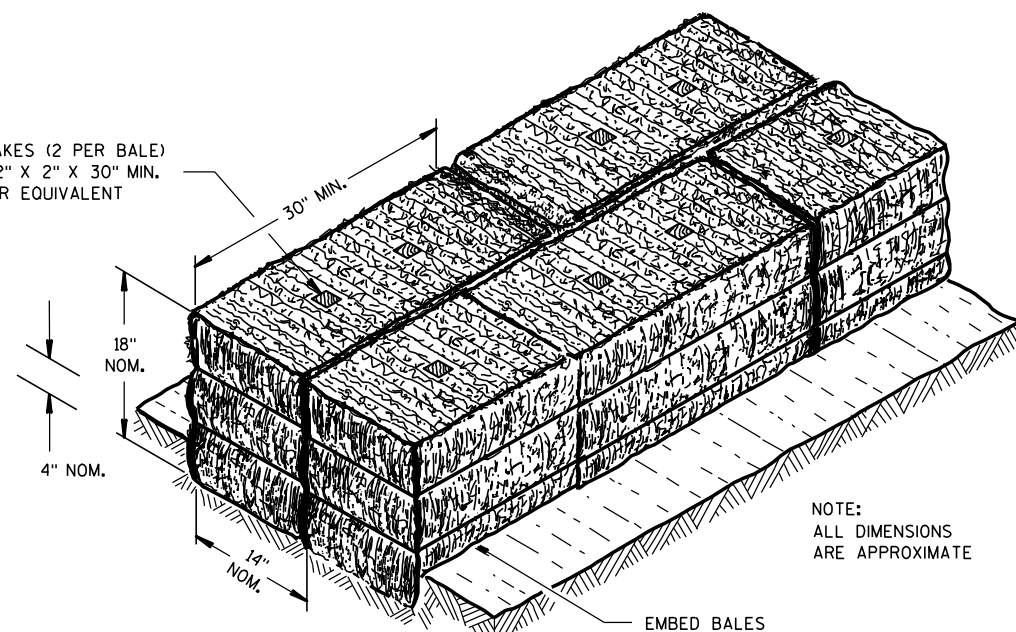
FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

ENGINEER

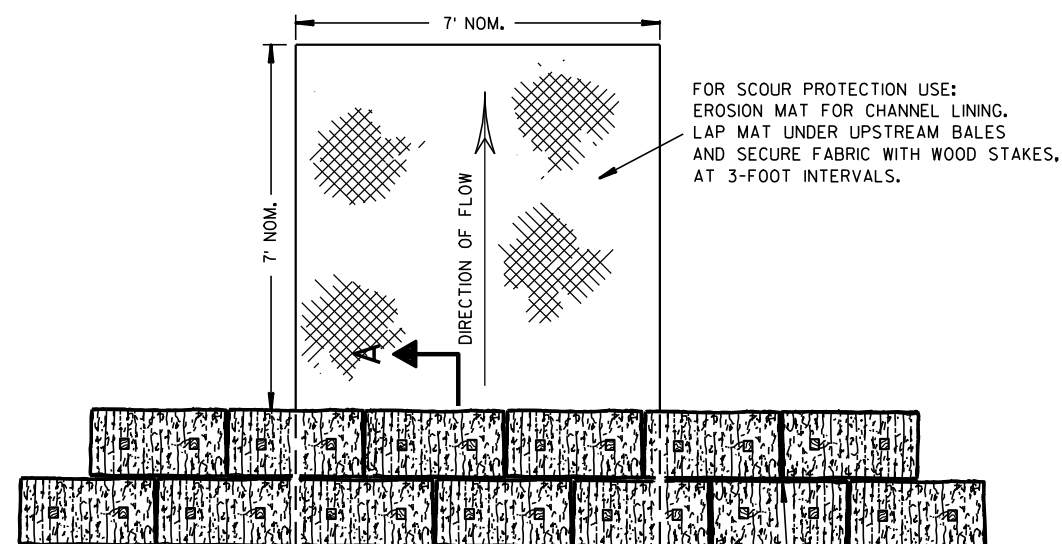
WOOD STAKES (2 PER BALE)  
NOMINAL 2" X 2" X 30" MIN.  
LENGTH OR EQUIVALENT



NOTE:  
ALL DIMENSIONS  
ARE APPROXIMATE

EMBED BALES

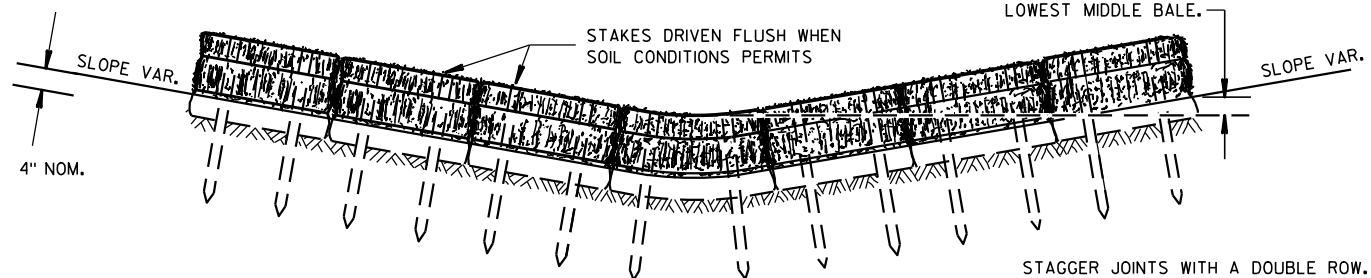
SECTION A-A



PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT  
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL  
BE EQUAL TO OR GREATER THAN TOP OF  
LOWEST MIDDLE BALE.



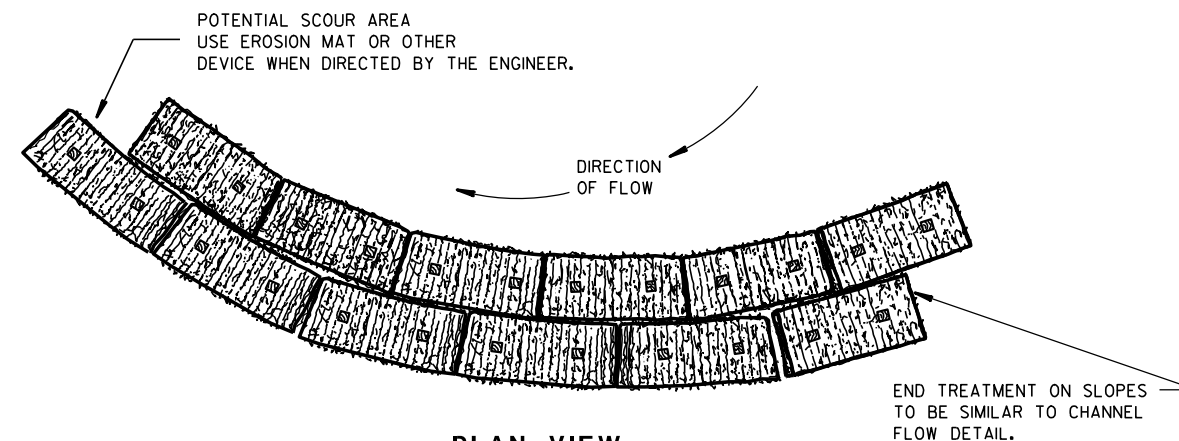
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

## GENERAL NOTES

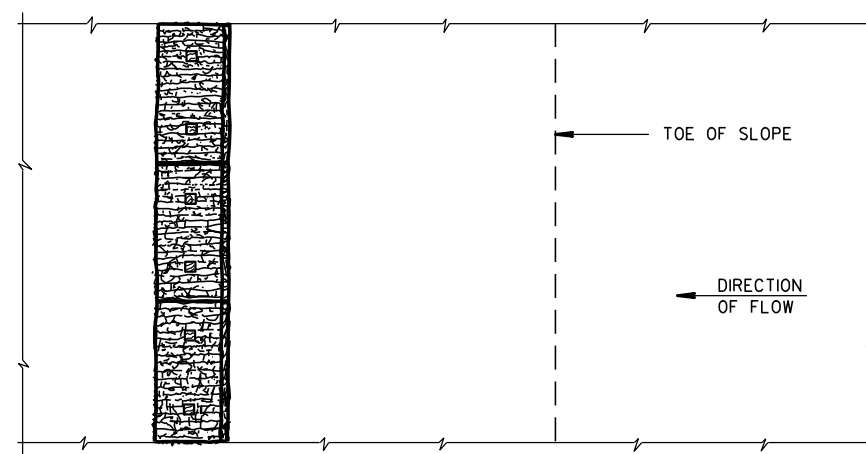
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

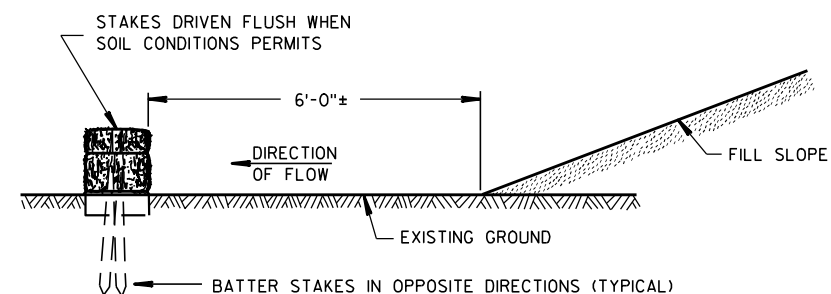


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

## TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

FHWA

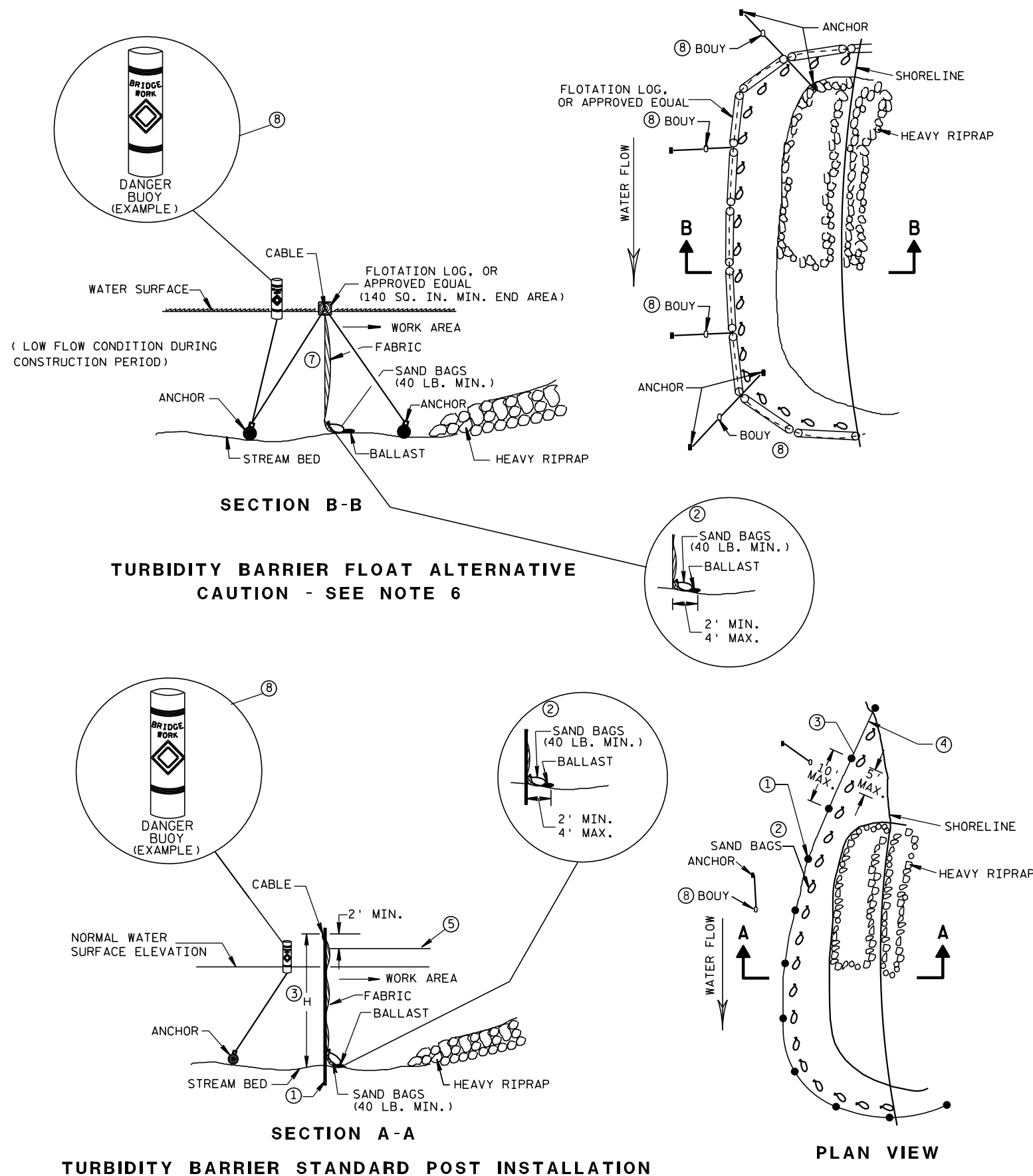


- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<div style="text-align: center;"><b>SILT FENCE</b></div>	
<div style="text-align: center;"><b>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</b></div>	
<div>APPROVED <u>4-29-05</u> DATE</div>	<div><u>/S/ Beth Cannestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER</div>



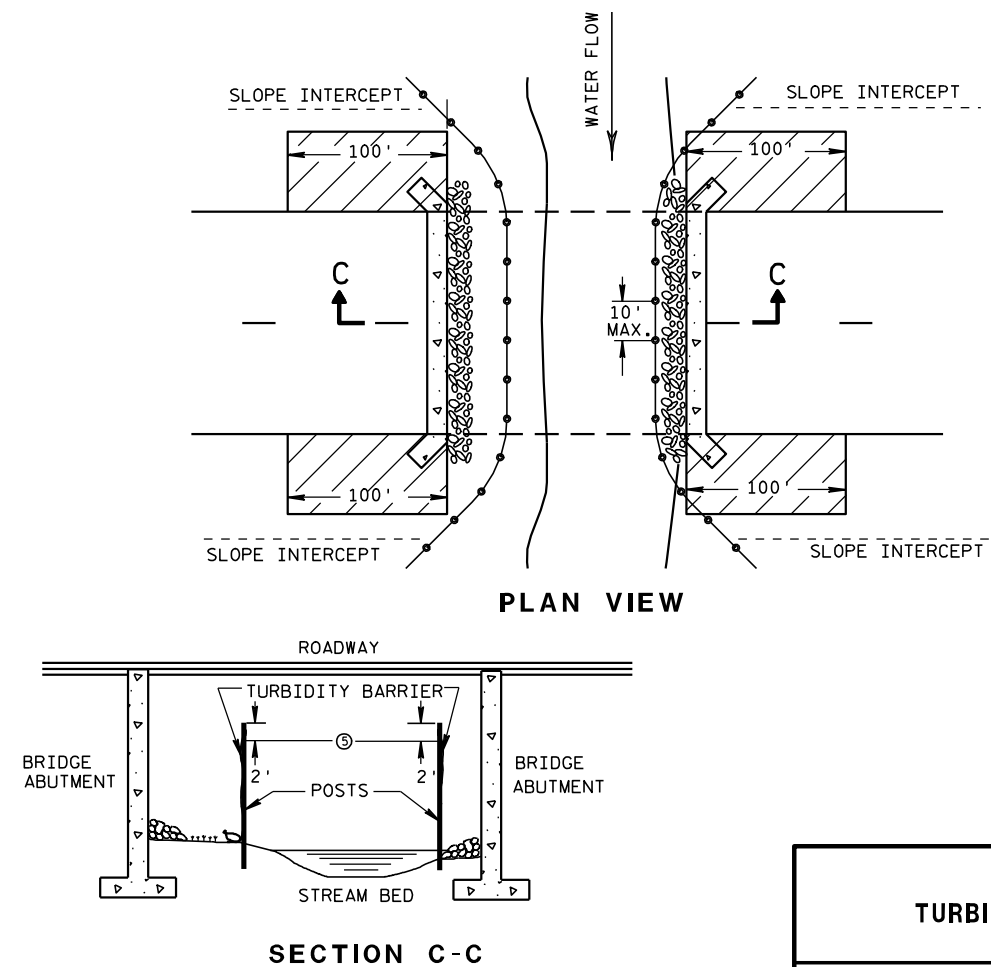


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

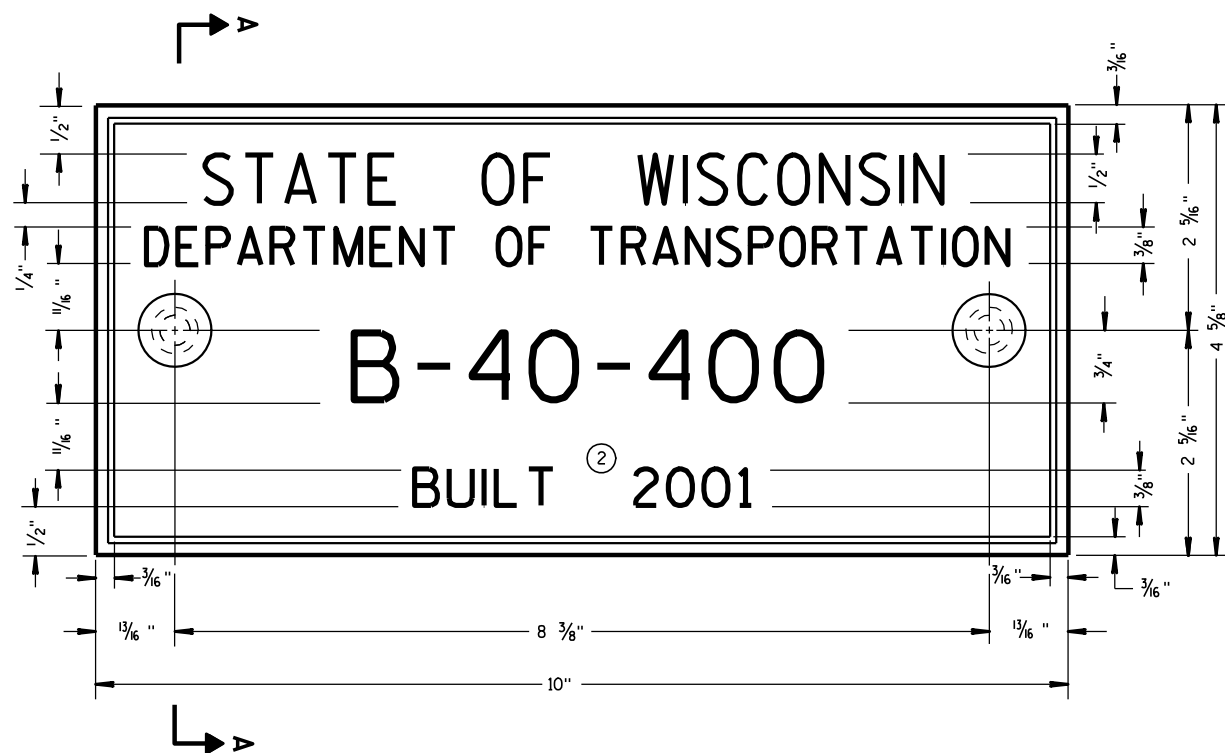
APPROVED

6/04/02

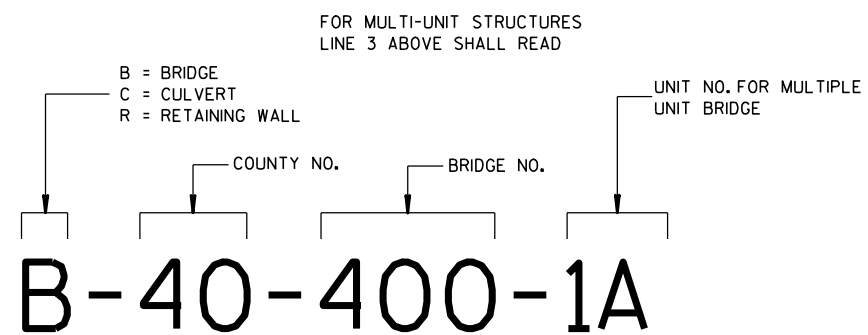
DATE

FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



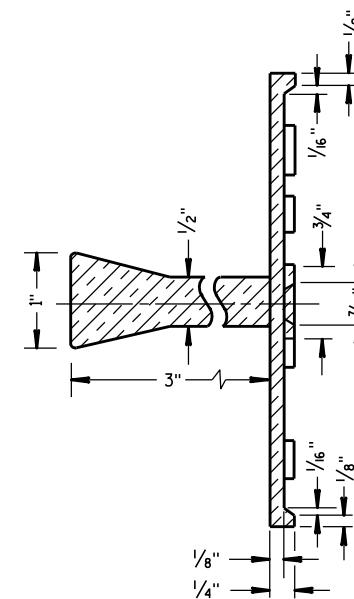
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

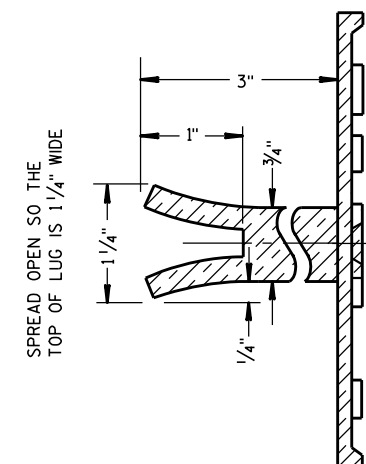
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

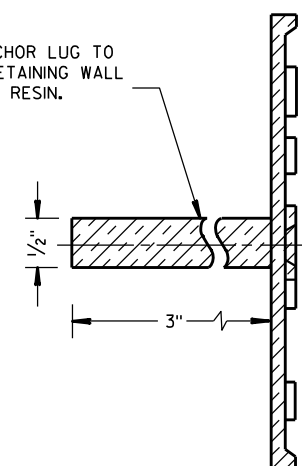


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

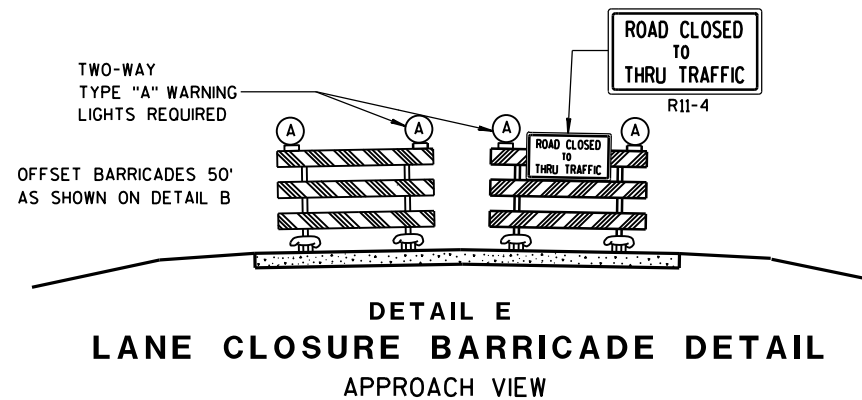
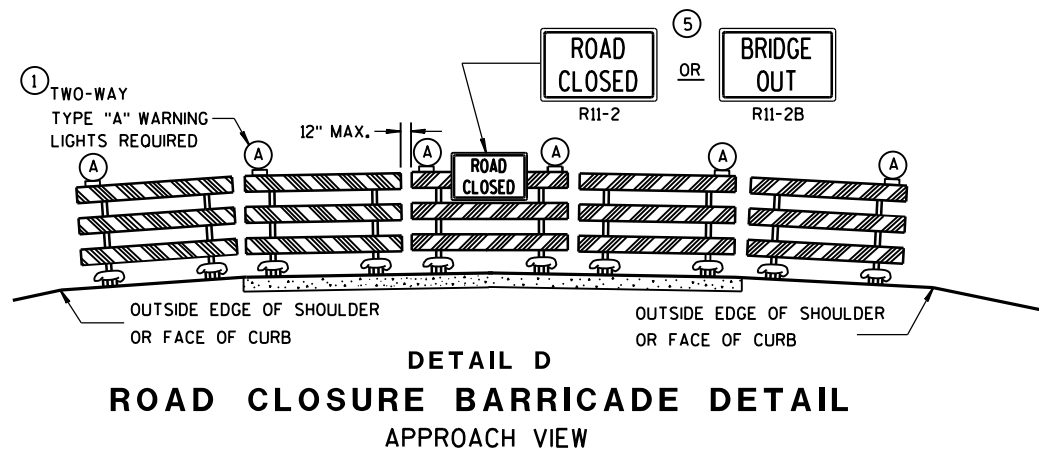
APPROVED

3/26/10  
DATE

FHWA

/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER





SEE SDD 15C2-SHEET "a" FOR LEGEND

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

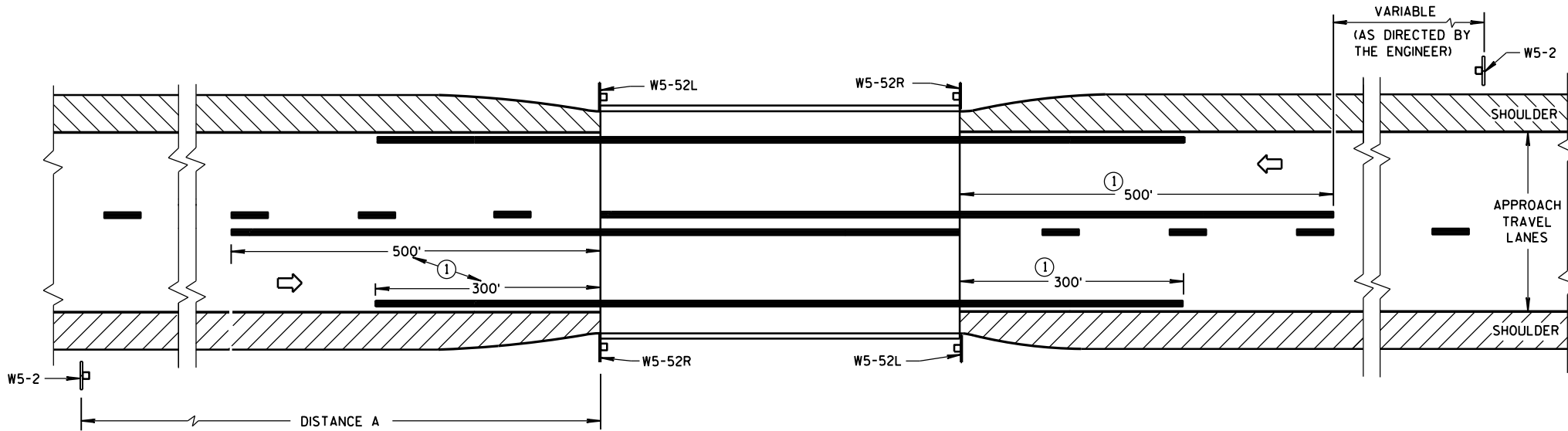
R1-1 SHALL BE 36" X 36".

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

8/2013 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA



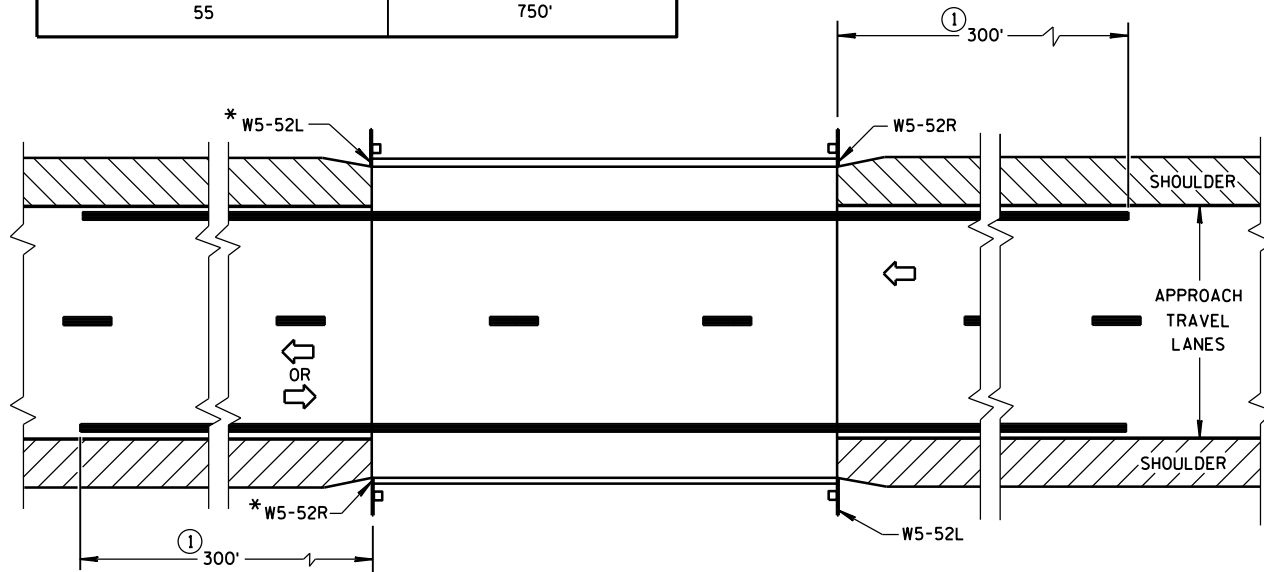
### SITUATION 1

WARRANTING CRITERIA:

BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET

#### DISTANCE TABLE

POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'

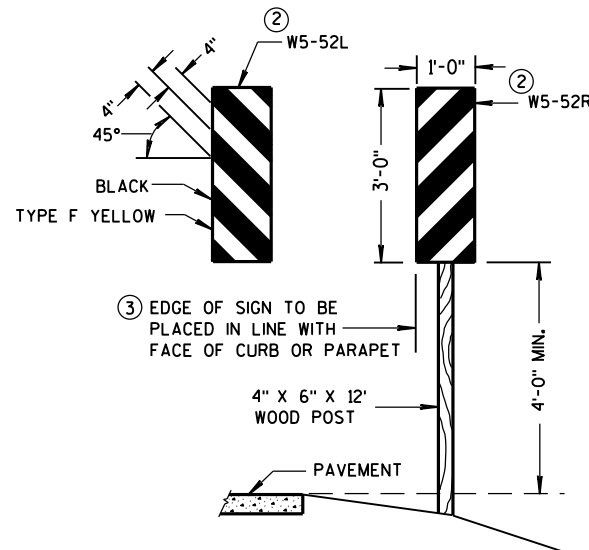


\*OMIT ON ONE-WAY TRAVELLED WAYS

### SITUATION 2

WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE IS LESS THAN 6 FEET WIDER (ON EACH SIDE) THAN APPROACH TRAVEL LANES.



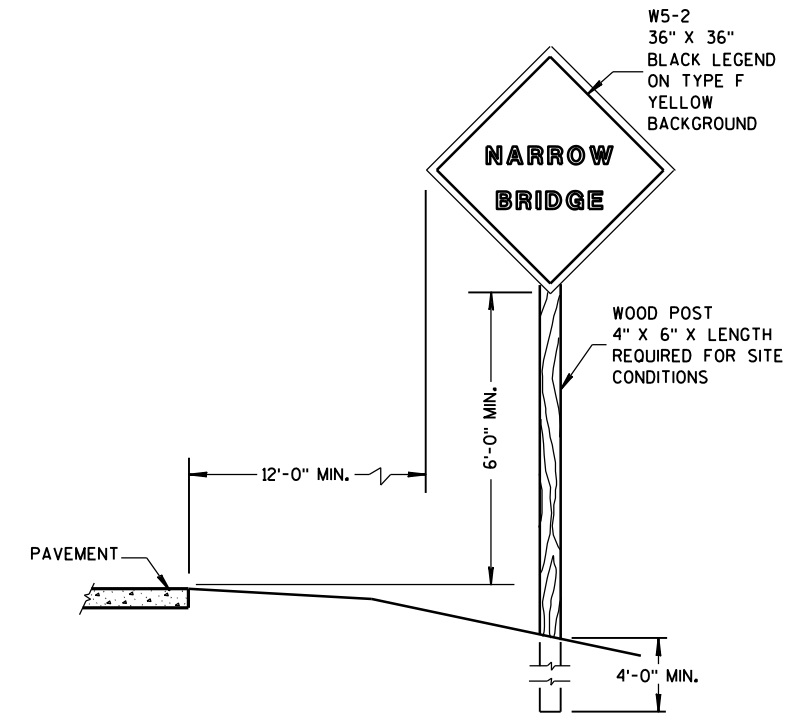
### OBJECT MARKER PLACEMENT

### GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

PAVEMENT MARKING SHOWN ON THIS DRAWING IS NOT REQUIRED UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. WHEN SPECIFIED, PAVEMENT MARKING SHALL CONFORM TO THIS DRAWING AND OTHER CONTRACT REQUIREMENTS.

- ① MINIMUM DISTANCE UNLESS OTHERWISE SHOWN ON THE PLAN.
- ② FACE OF OBJECT MARKERS W5-52R, AND W5-52L SHALL BE COVERED WITH TYPE F REFLECTIVE SHEETING.
- ③ LOCATE OBJECT MARKER POST(S) BEHIND GUARDRAIL WHEN PRESENT.



### SIGN PLACEMENT

#### SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

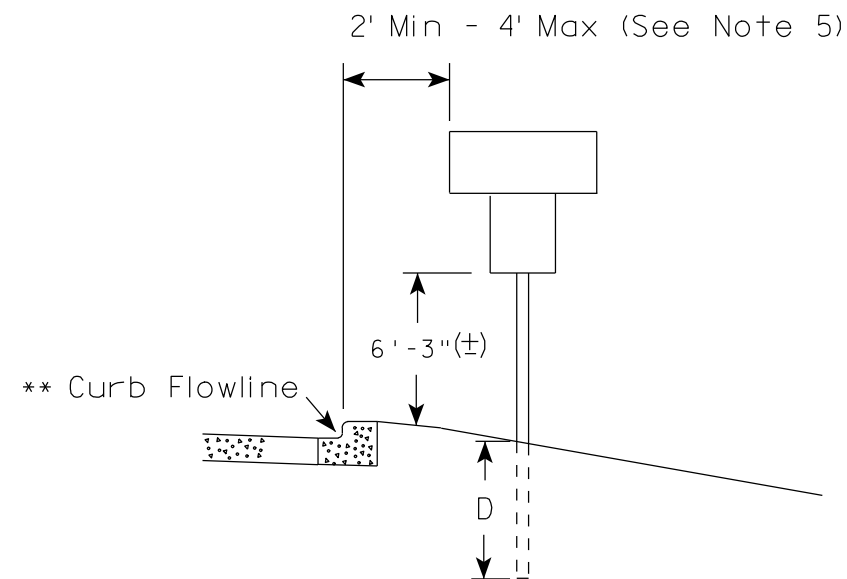
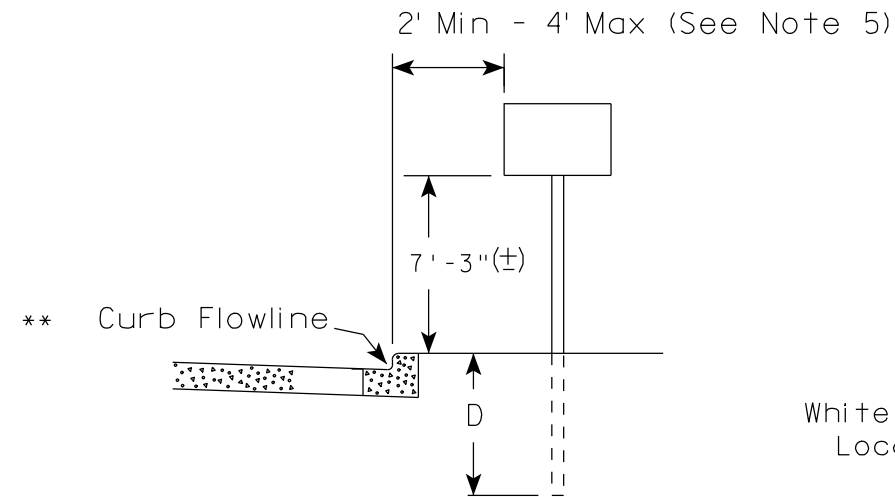
3-2014  
DATE

FHWA

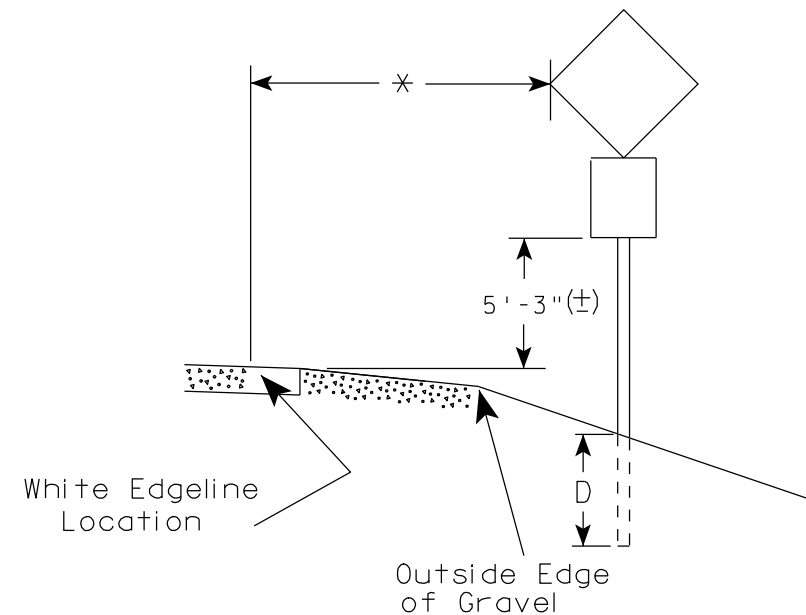
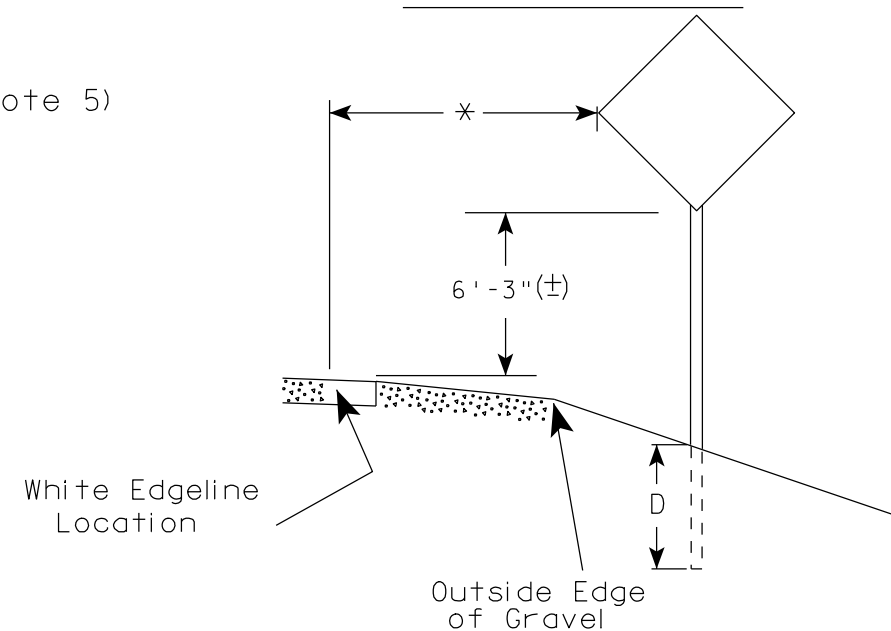
/S/ Travis Fettes  
STATE TRAFFIC ENGINEER OF DESIGN



## URBAN AREA



## RURAL AREA (See Note 2)



## GENERAL NOTES

1. Signs wider than 4 feet or larger than 20 sq. ft. shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'-3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (±).

## POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 9/21/2011 PLATE NO. A4-3.16

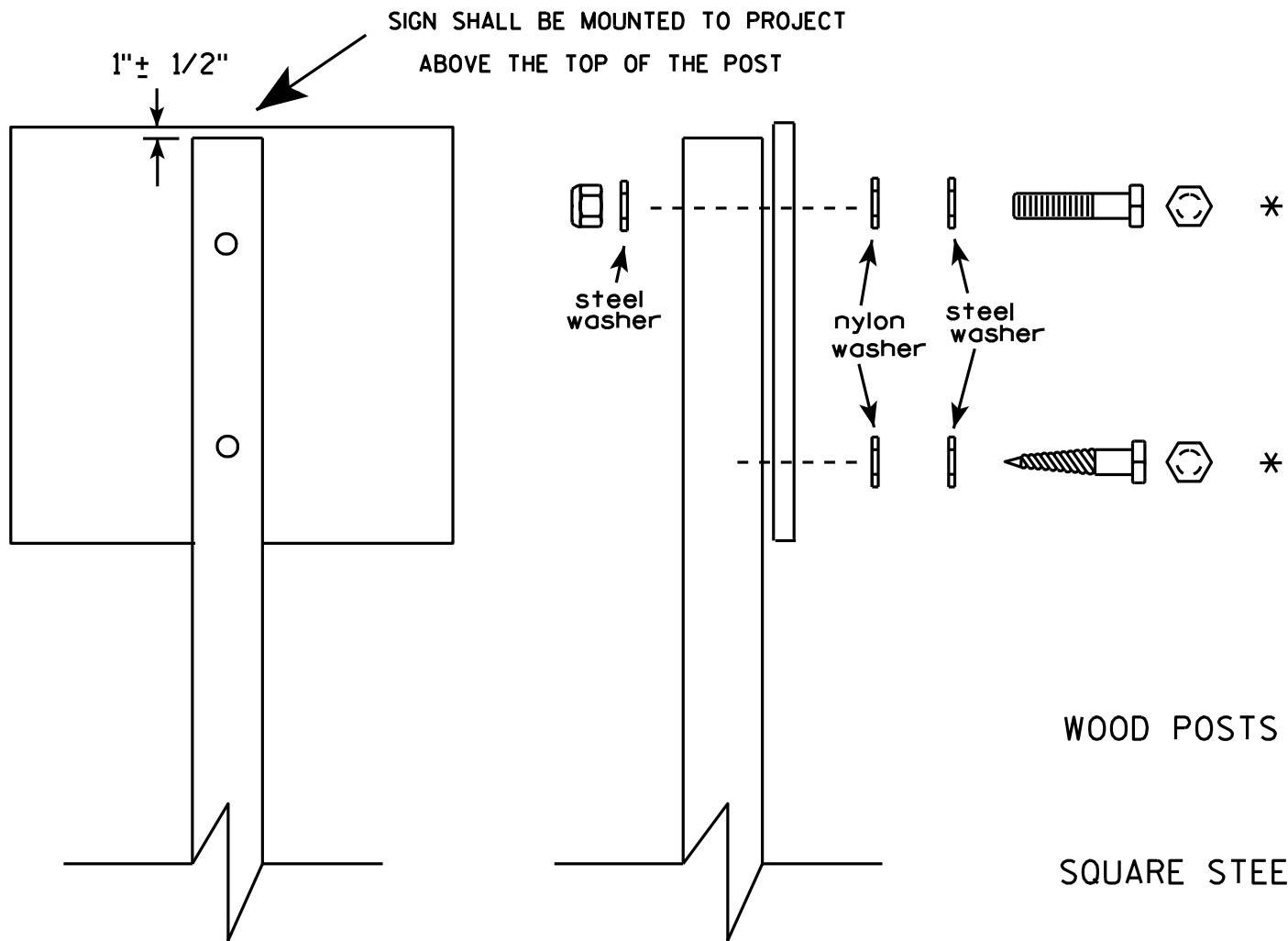
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

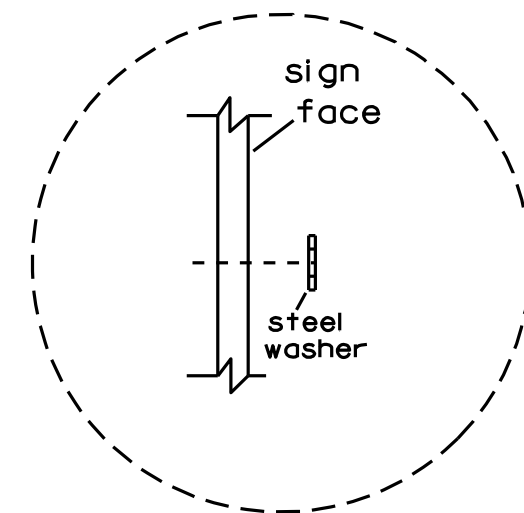


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- WOOD POSTS (4" x 4" or 4" x 6")  
LAG SCREWS - 3/8" X 3"  
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")  
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts  
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -  
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.

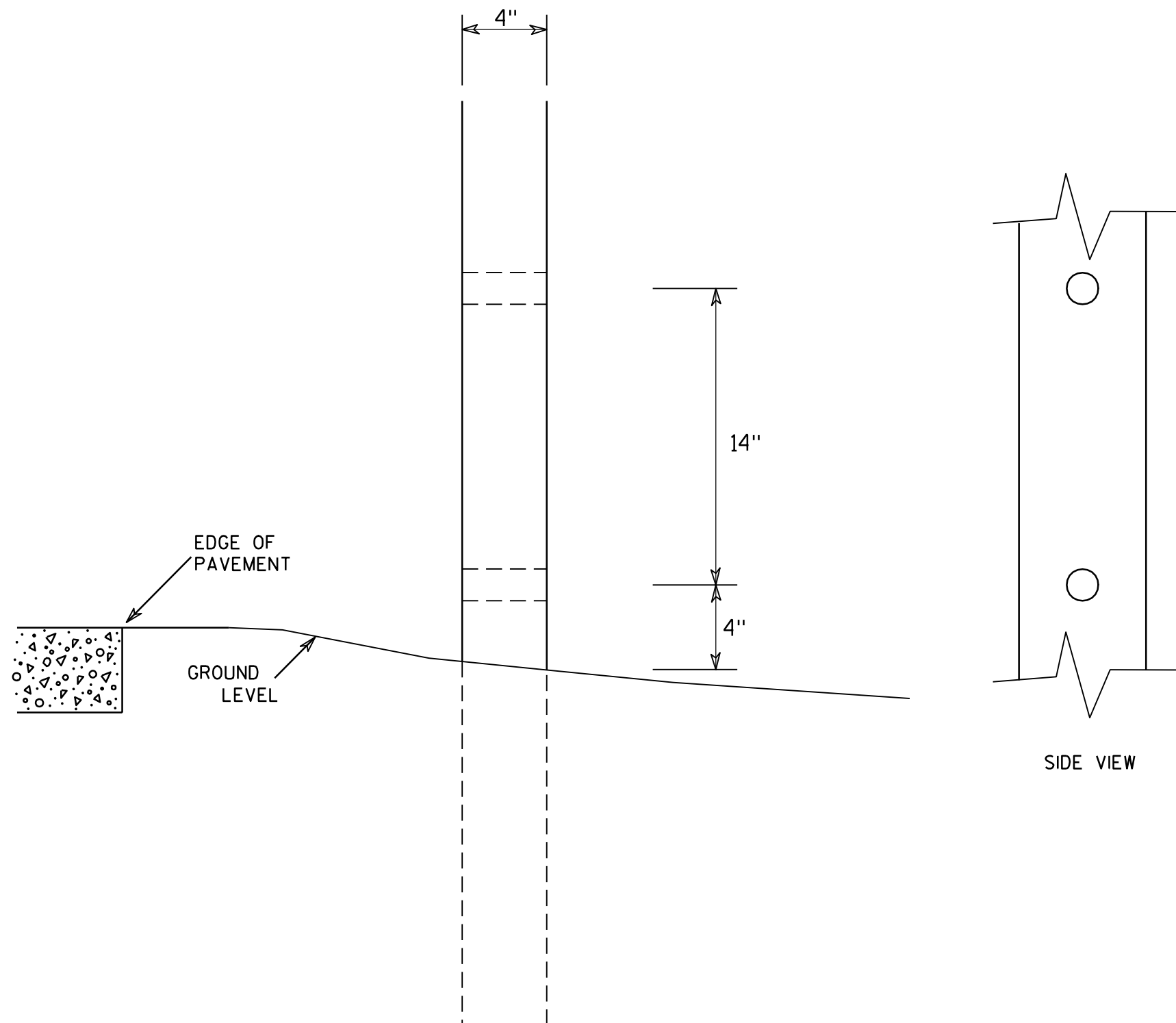


Washer Placement when Sign Has Other Than Type H or Type F Face

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7

7



### GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

### 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

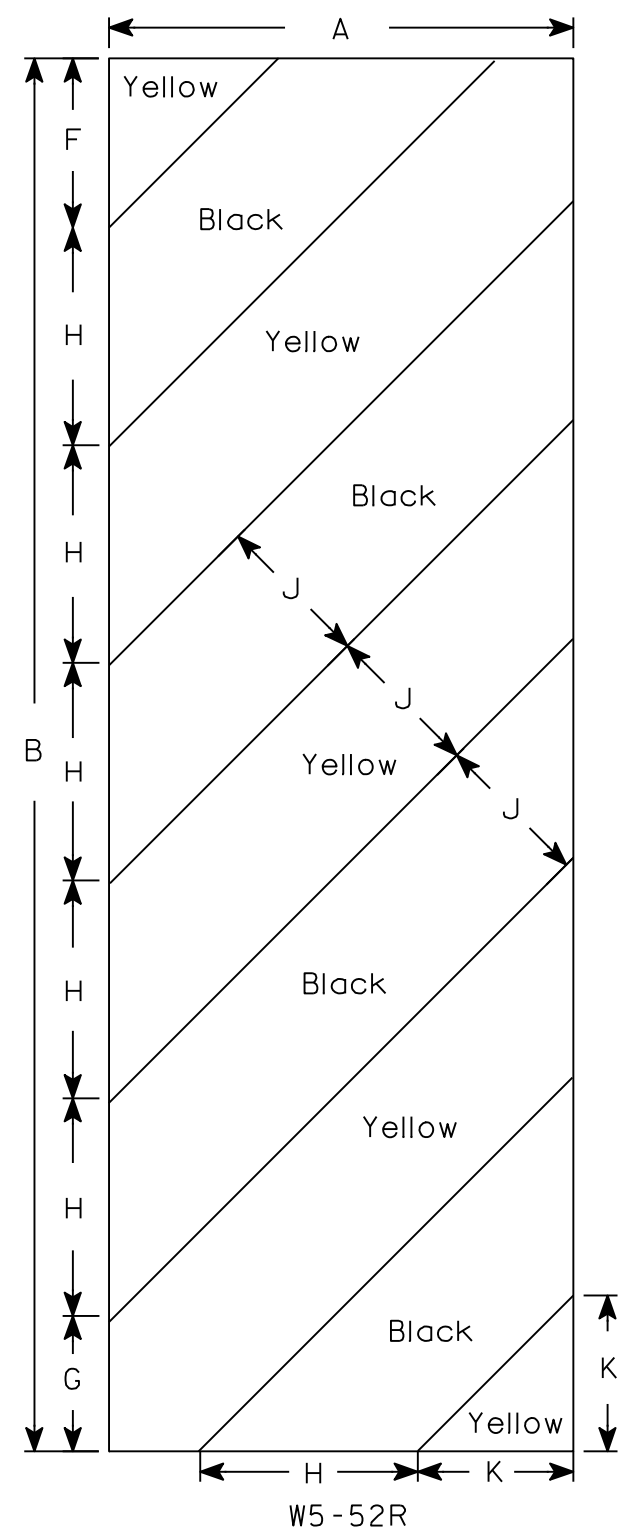
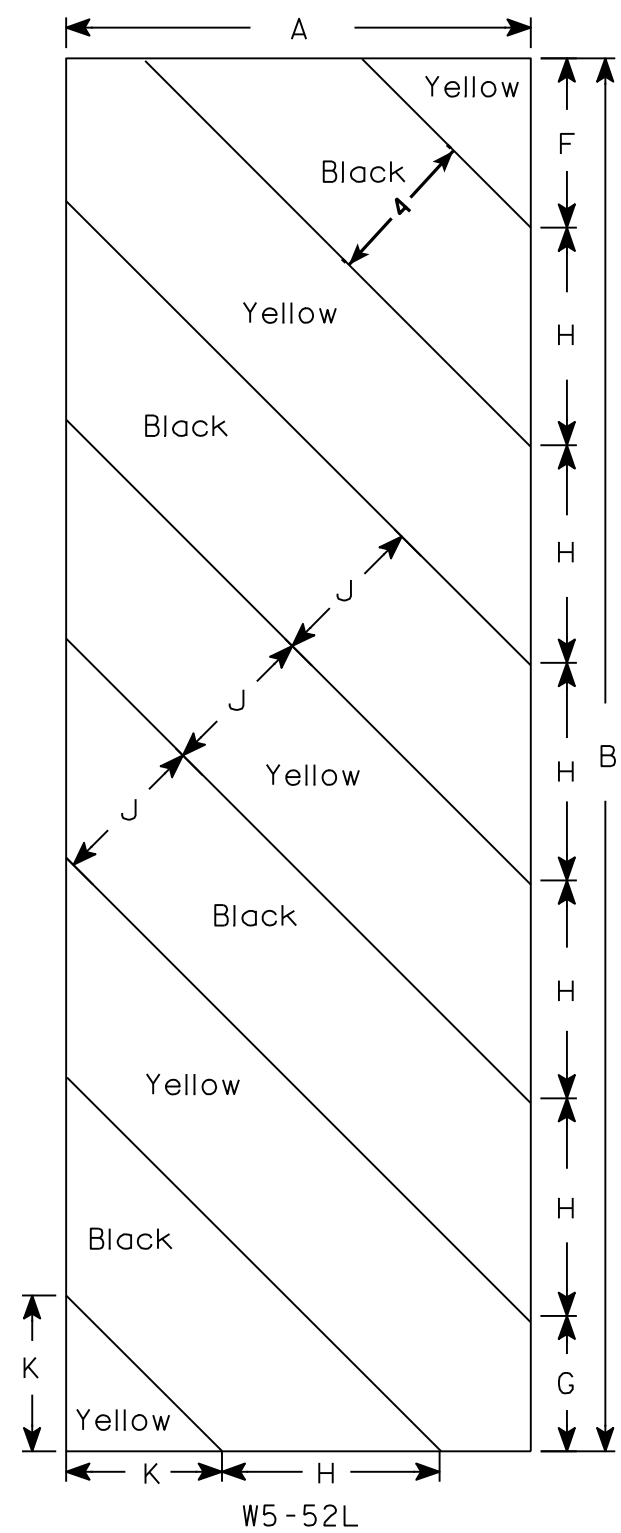
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - Yellow  
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



PLOT TIME: 10:55:49 AM

PLOT DATE: 5/29/2014

FILE NAME : S:\PT\T\Thor+1241645-final-dsgn\51-drawings\20-Struct+bridge\0226gldgn

STATE PROJECT NUMBER

8884-00-70

DESIGN DATA

LIVE LOAD:  
DESIGN LOADING: HL93  
INVENTORY RATING FACTOR: = RF = 1.08  
OPERATING RATING FACTOR: = RF = 1.39  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) = 250 KIPS  
STRUCTURE IS DESIGNED FOR A FUTURE WEARING SURFACE OF 20 PSF  
INVENTORY AND OPERATING RATINGS DO NOT INCLUDE FUTURE WEARING SURFACE.  
ULTIMATE DESIGN STRESSES:  
CONCRETE MASONRY - SLAB  $f'_c = 4,000$  psi  
- ALL OTHER (GRADE A)  $f'_c = 3,500$  psi  
HIGH STRENGTH BAR STEEL REINFORCEMENT AASHTO GRADE 60  $f_y = 60,000$  psi

FOUNDATION DATA

ABUTMENTS AND PIER TO BE SUPPORTED ON HP 10X42 STEEL PILING WITH A REQUIRED DRIVING RESISTANCE OF 180 TONS\* PER PILE AS DETERMINED BY THE MODIFIED GATES DYNAMIC EQUATION. ESTIMATED 20-FOOT LONG AT WEST ABUTMENT, AND 25-FOOT LONG AT EAST ABUTMENT AND PIER.

\*THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

HYDRAULIC DATA

100 YEAR FREQUENCY  
 $Q_{100}$  3000 CFS  
 $Q_{100}$  OVER ROAD 434 CFS  
 $Q_{100}$  THRU BRIDGE 2566 CFS  
VELOCITY 7.06 FPS  
HIGH WATER EL 1140.54 FT  
WATERWAY AREA 363 SQ FT  
DRAINAGE AREA 8.46 SQ MI  
ROADWAY OVERFLOW DESIGN FREQUENCY  
YEARS 21  
0 2092 CFS  
LOW ROAD EL 1139.48 FT

TRAFFIC DATA

ADT (2015) = 50  
ADT (2035) = 70  
DHV = 7  
DD = 50 %  
T = 10 %  
DESIGN SPEED = 55 MPH

2 YEAR FREQUENCY  
 $Q_2$  693 CFS  
HIGH WATER EL 1137.40 FT

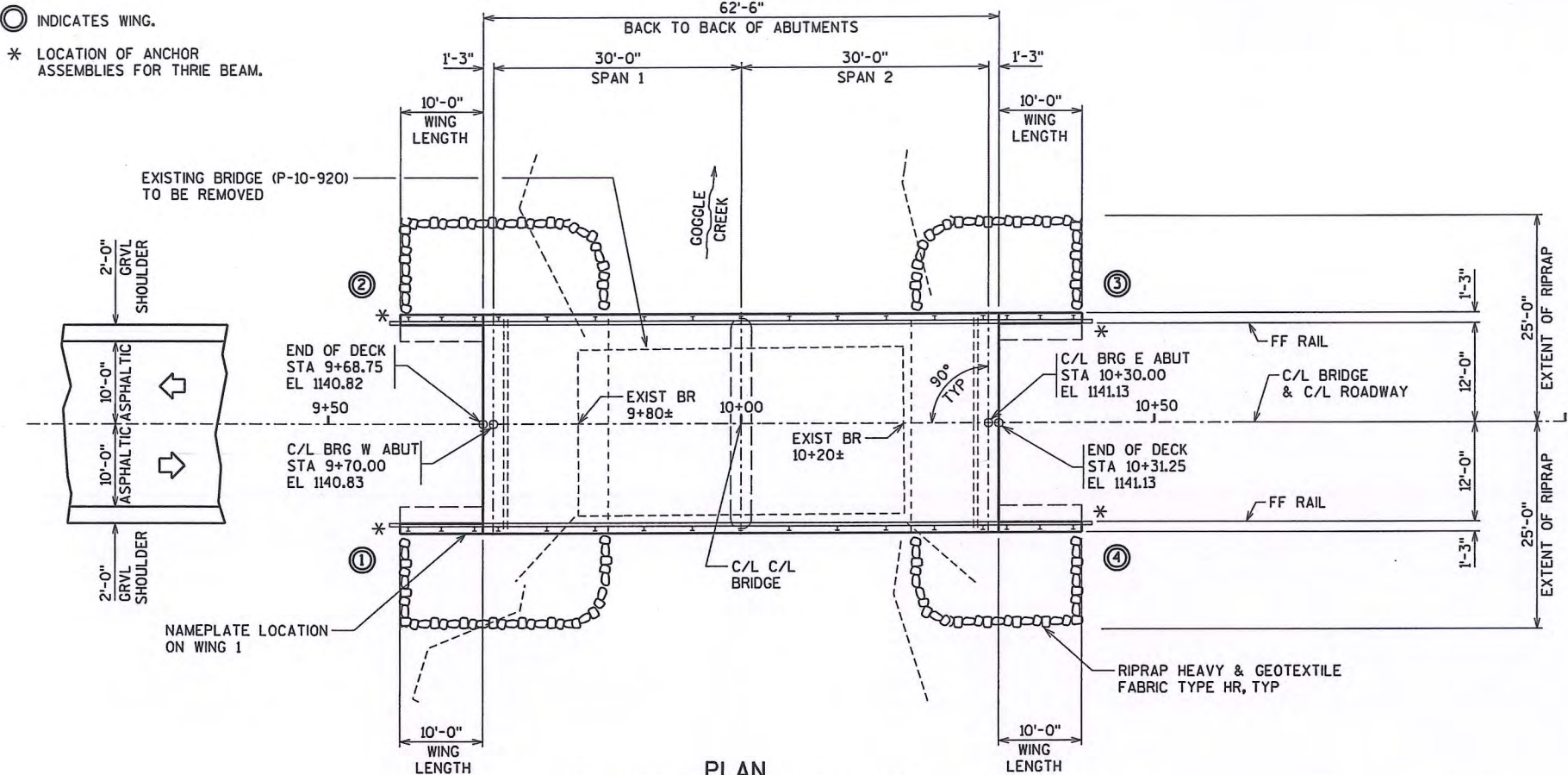
SCOUR CODE 5

LIST OF DRAWINGS

- 1 GENERAL PLAN
- 2 CROSS SECTION AND QUANTITIES
- 3 SUBSURFACE EXPLORATION
- 4-5 WEST & EAST ABUTMENT DETAILS
- 6 PIER DETAILS
- 7 SUPERSTRUCTURE DETAILS
- 8 TUBULAR STEEL RAILING TYPE M

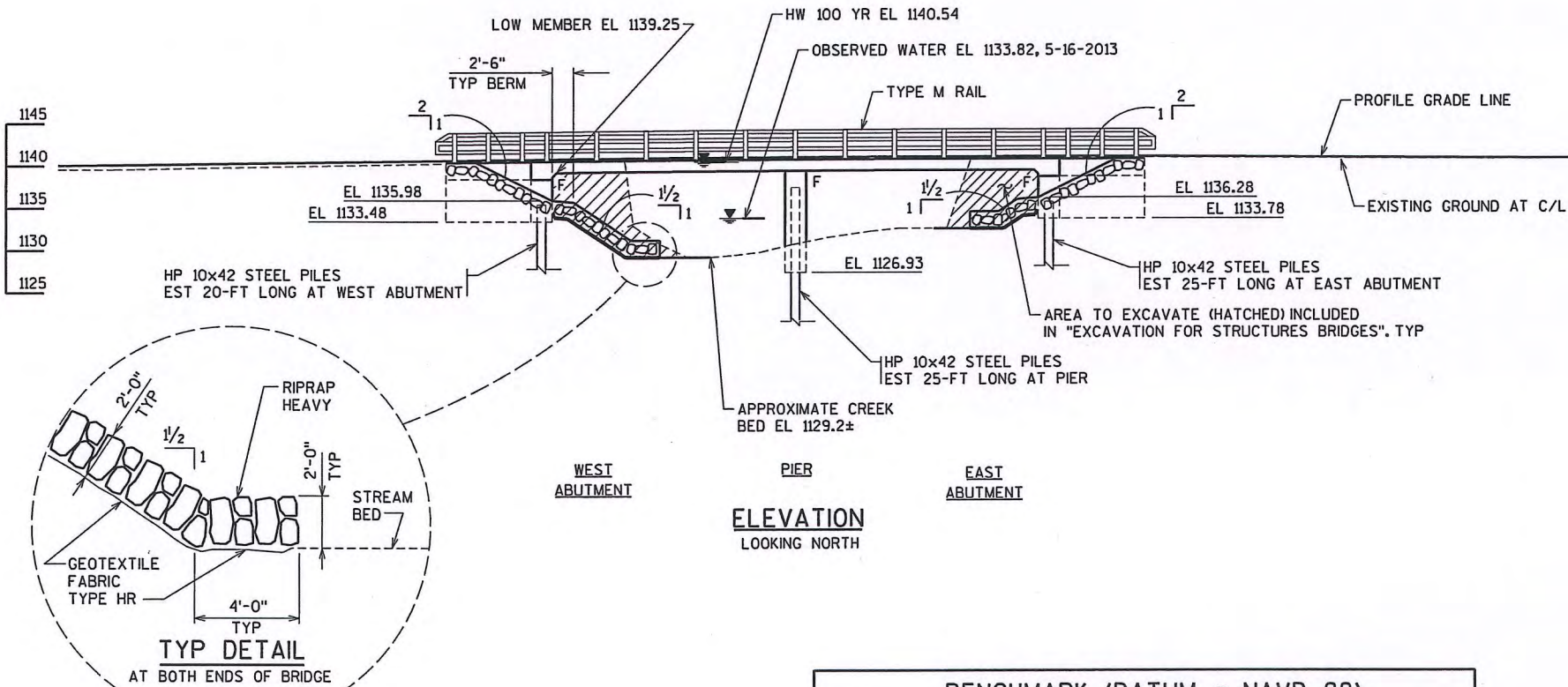


SEH CONTACT: CHRIS BLUM, PE, 608.620.6192  
WISDOT BRIDGE OFFICE CONTACT: BILL DREHER, PE, 608.266.8489



PLAN

TWO-SPAN REINFORCED CONCRETE FLAT SLAB



ELEVATION  
LOOKING NORTH

BENCHMARK (DATUM = NAVD 88)

NO	STATION	DESCRIPTION	ELEV
2	8+91.40, 31.9' RT	3/8" SPIKE IN POWERPOLE	1137.219
3	12+29.88, 31.8' RT	3/8" SPIKE IN POWERPOLE	1140.710

GENERAL PLAN

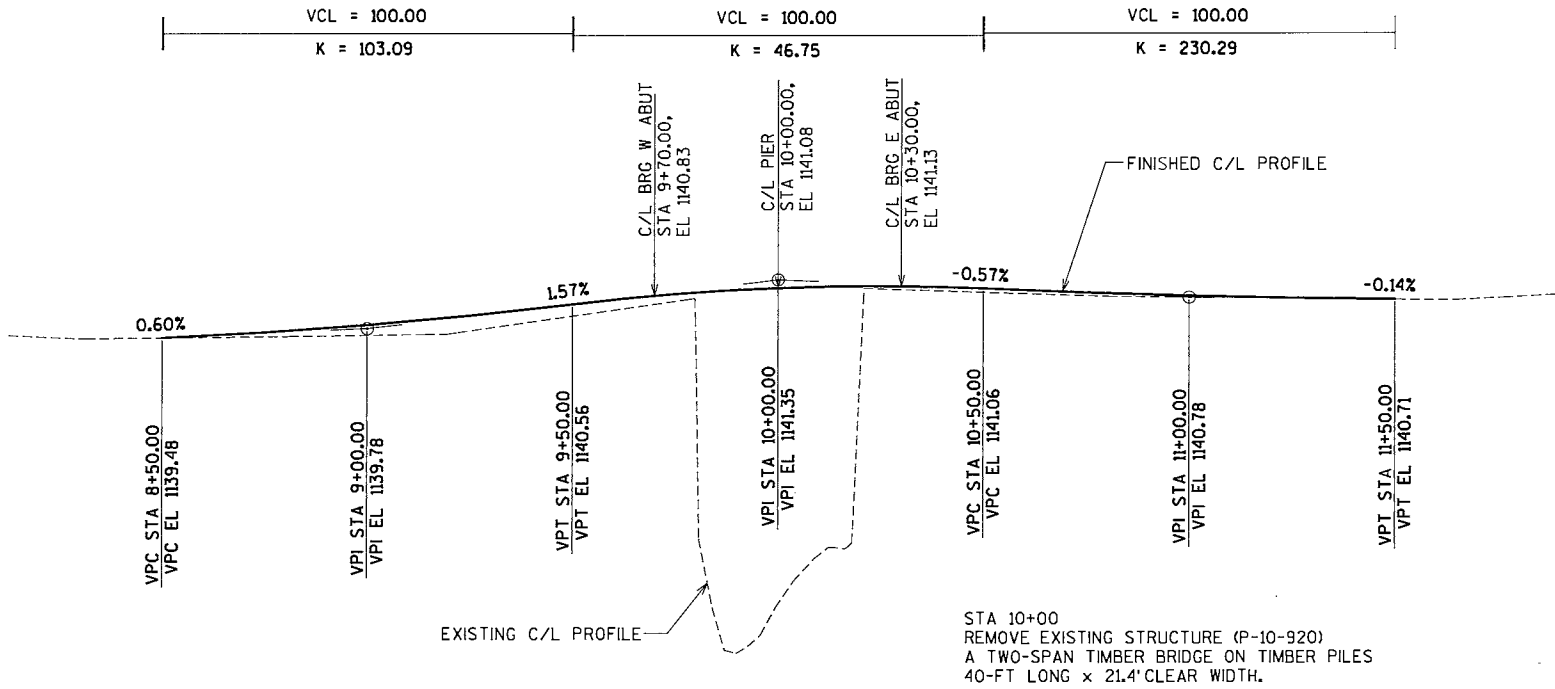
SHEET 1 OF 8



PLOT TIME: 10:23:37 AM

PLOT DATE: 5/29/2014

FILE NAME : S:\PT\1\Thor\1\24164\5-final-dsgn\51-drawings\20-struct\bridge\b10226g2.dgn

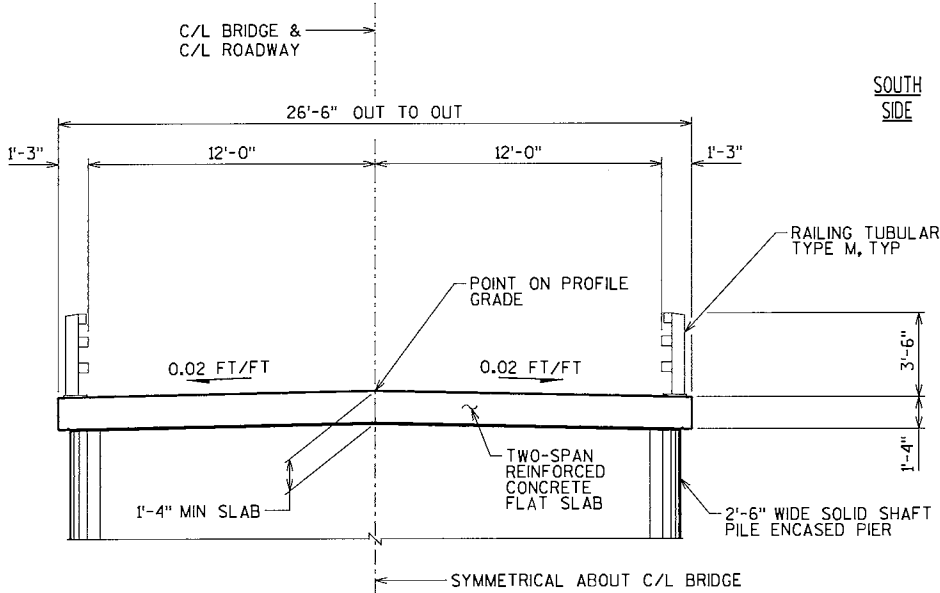


PROFILE GRADE LINE

TOTAL ESTIMATED QUANTITIES - B-10-226

BID ITEM NUMBER	BID ITEMS	UNIT	WEST ABUT	EAST ABUT	PIER	SUPER	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (STATION) 10+00	LS	-	-	-	-	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-10-226	LS	-	-	-	-	1
210.0100	BACKFILL STRUCTURE	CY	60	60	-	-	120
502.0100	CONCRETE MASONRY BRIDGES	CY	27	27	30	86	170
502.3200	PROTECTIVE SURFACE TREATMENT	SY	-	-	-	225	225
505.0405	BAR STEEL REINFORCEMENT HS BRIDGES	LB	1,465	1,465	1,380	-	4,310
505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	1,390	1,390	50	18,700	21,530
513.4060	RAILING TUBULAR TYPE M B-10-226	LS	-	-	-	1	1
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	8	8	-	-	16
550.1100	PIILING STEEL HP 10-INCH x 42 LB	LF	80	150	100	-	330
606.0300	RIPRAP HEAVY	CY	80	50	-	-	130
612.0206	PIPE UNDERDRAIN UNPERFORATED 6-INCH	LF	30	30	-	-	60
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	50	50	-	-	100
645.0120	GEOTEXTILE FABRIC TYPE HR	SY	145	90	-	-	235
NON-BID ITEMS							
	FILLER	SIZE					1/2 & 3/4

① INCLUDES RODENT SHIELD PER SDD 8F6-4.



CROSS SECTION THRU BRIDGE

(LOOKING EAST)  
(SHOWN AT PIER)

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

SEE ROADWAY PLANS FOR EXISTING UTILITY LOCATIONS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH RIPRAP HEAVY AND GEOTEXTILE FABRIC TO THE EXTENT SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENTS DETAILS.

SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-ASPHALTIC JOINT SEALER (1" DEEP & HOLD 1/8" BELOW SURFACE OF CONCRETE).

THE EXISTING GROUNDLINE SHALL BE THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES.

AT ABUTMENTS, ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL UNLESS OTHERWISE NOTED.

FILLER SHALL CONFORM TO THE REQUIREMENTS OF AASHTO DESIGNATION :M153 TYPE 1, 2, OR 3 OR AASHTO DESIGNATION :M213.

COAT WITH "PROTECTIVE SURFACE TREATMENT" PER THE STANDARD SPECIFICATIONS AND THE SUPERSTRUCTURE DETAILS SHEET.

FOR EXISTING STRUCTURE SEE PROFILE GRADE LINE THIS SHEET.

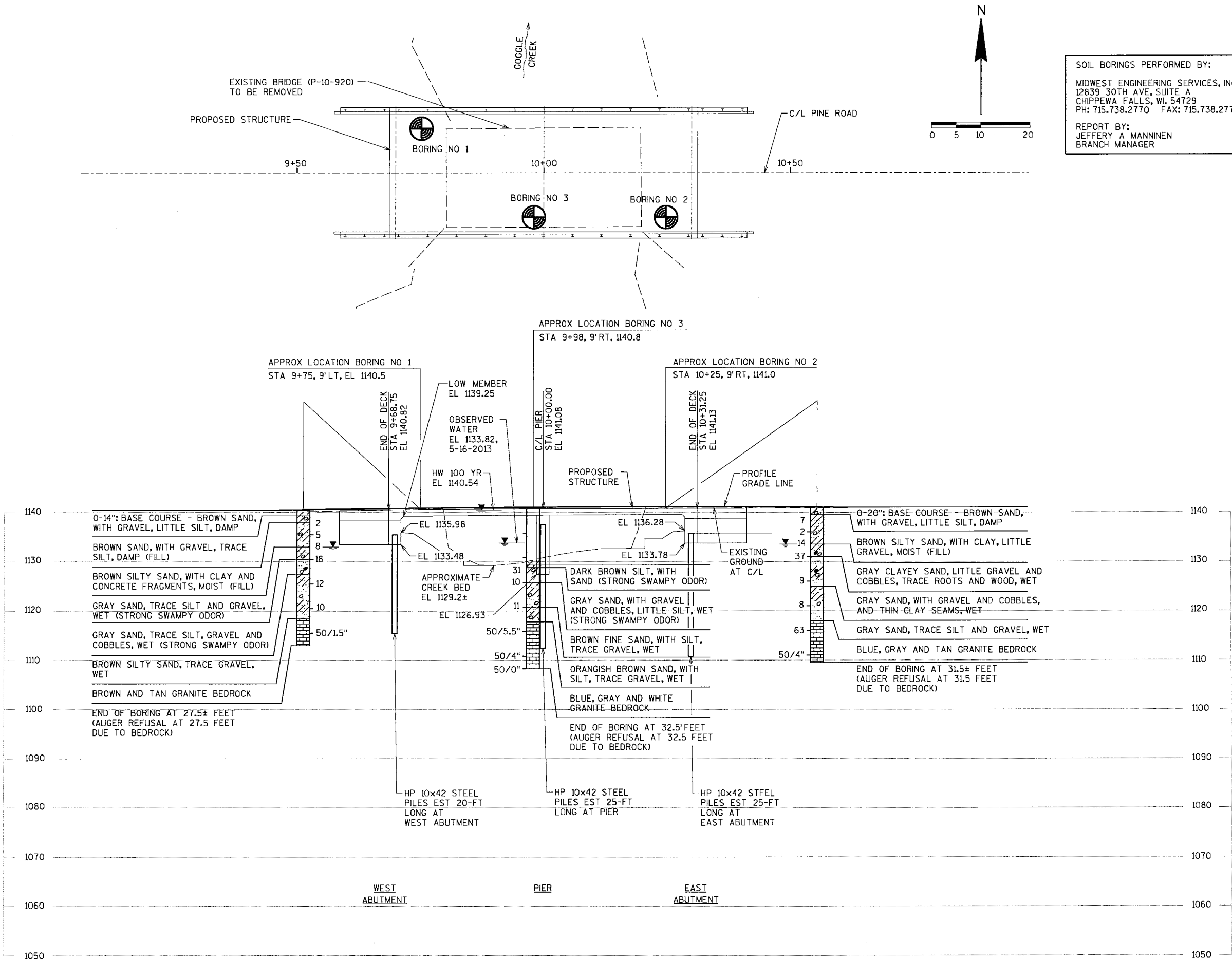
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-226			
DRAWN BY		DLF	PLANS CKD. CJB
CROSS SECTION AND QUANTITIES		SHEET 2 OF 8	

PLOT TIME: 10:40:51AM

PLOT DATE: 3/27/2014

FILE NAME : S:\PT\1\Thor\1\2464\5-f\nd-dsgn\5-drawings\20-Struc\1-bridge\0226\bdgn

8



SOIL BORINGS PERFORMED BY:  
MIDWEST ENGINEERING SERVICES, INC  
12839 30TH AVE, SUITE A  
CHIPPewa FALLS, WI 54729  
PH: 715.738.2770 FAX: 715.738.2771  
REPORT BY:  
JEFFERY A MANNINEN  
BRANCH MANAGER

STATE PROJECT NUMBER

8884-00-70

ABBREVIATIONS

F— FINE M— MEDIUM C— COARSE  
WS— WEATHERED SO— SOUND

MATERIAL SYMBOLS

TOPSOIL SILT SANDSTONE  
SAND PEAT LIMESTONE  
GRAVEL CLAY IGNEOUS ROCK

LEGEND OF PROBING

PROBING NO.  
STA.  
ELEVATION  
95/6=95 BLOWS FOR 6" PENETRATION  
PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT.  
7 AVERAGE BLOWS PER FOOT  
REFUSAL 95/6

LEGEND OF BORING

ELEV. BORING NO.  
STA.  
UNCONFINED STRENGTH → 7.7  
BLOWS PER FT. USING 140# WT. FALLING 30"  
WASH SAMPLE  
SHELBY TUBE — S.T.  
GROUND WATER ELEVATION  
NO GROUND WATER OBSERVED ABOVE THIS ELEVATION  
SANDY GRAVEL  
F. BOULDERS OR COBBLES  
SAND  
SILTY CLAY  
SO  
LIMESTONE

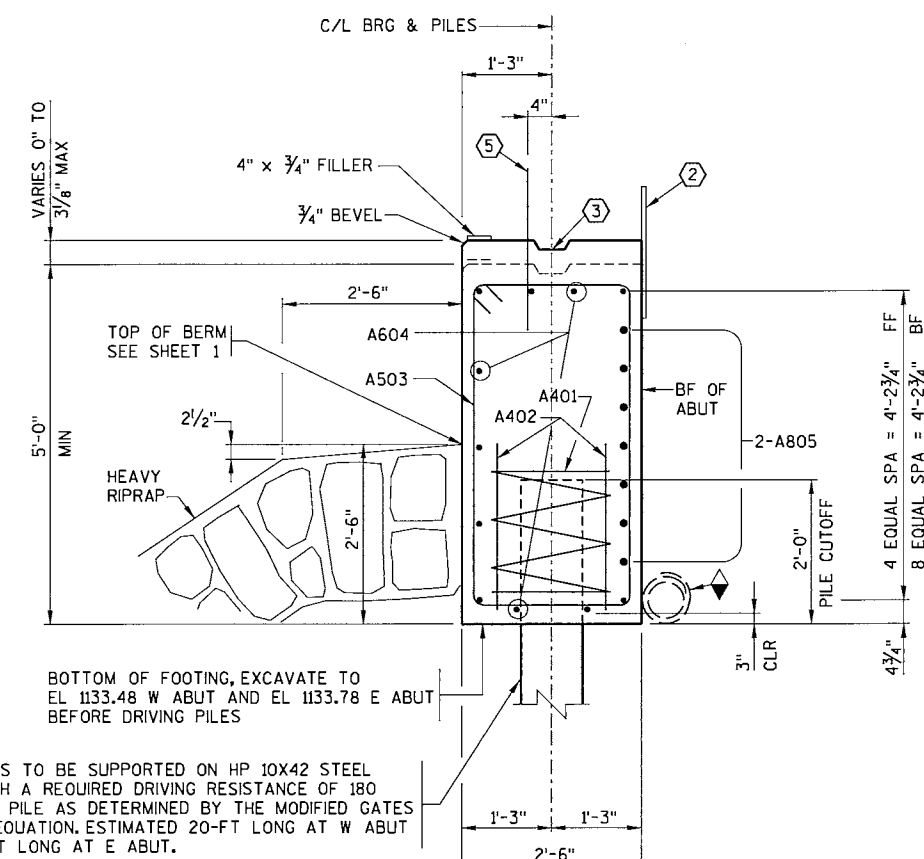
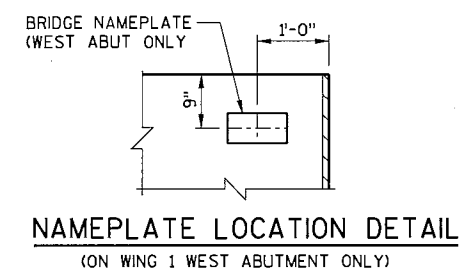
UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

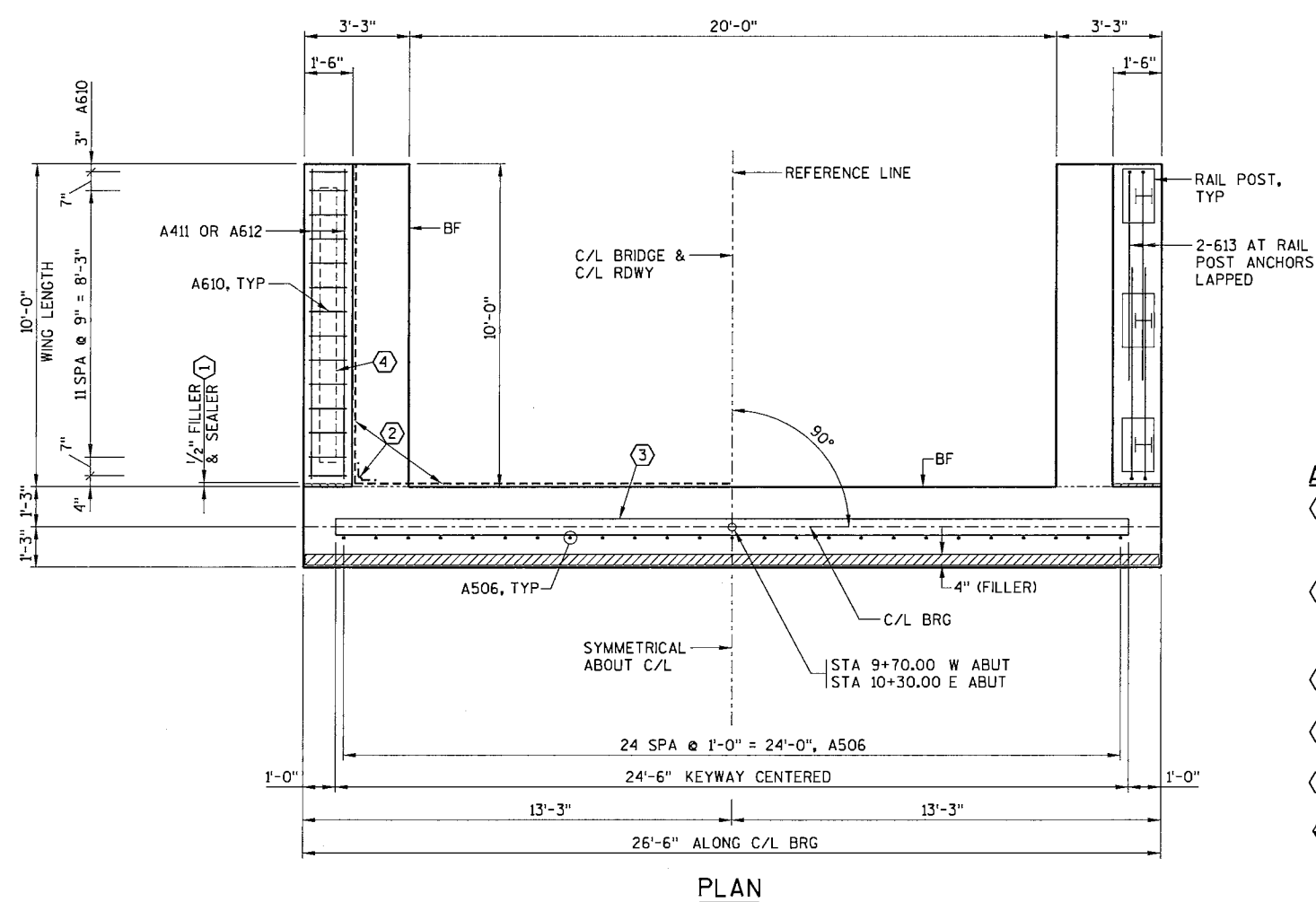
TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

8

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-226			
DRAWN BY DLF		PLANS CKD. CJB	
SUBSURFACE EXPLORATION		SHEET 3 OF 8	



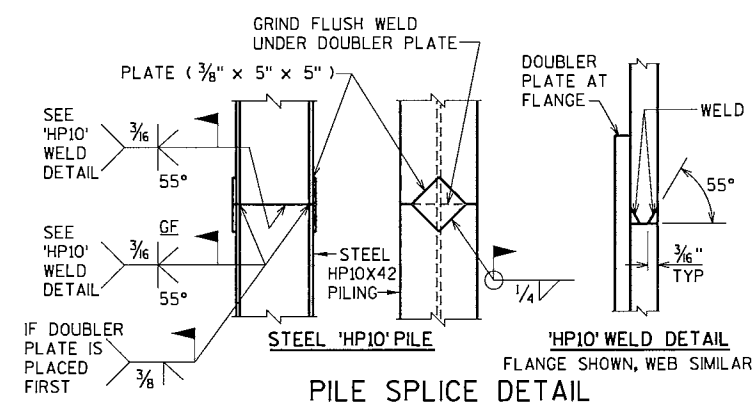
TYPICAL SECTION THRU BODY  
ALL HORIZ BARS TO BE A604 UNLESS OTHERWISE SHOWN OF NOTED



FF = FRONT FACE  
BF = BACK FACE  
EF = EACH FACE

### ABUTMENT NOTES

- ① SEAL ALL EXPOSED HORIZ. AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-ASPHALTIC JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE). FILLER INCLUDED IN WING LENGTH.
- ② 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ & VERT JOINTS ON BACKFACE. VERTICAL WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING.
- ③ KEYED CONSTRUCTION JOINT FORMED BY A BEVELED 2" X 6".
- ④ OPTIONAL KEYED CONSTRUCTION JOINT FORMED BY A BEVELED 2" X 6" WITH MEMBRANE ON BACKFACE.
- ⑤ A506 BARS MAY BE PLACED AFTER CONC HAS BEEN POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE.
- ◆ PIPE UNDERDRAIN WRAPPED (6-INCH) SLOPE 0.5% MIN BEHIND ABUTMENT BODY AND WINGS. PIPE UNDERDRAIN UNPERFORATED TO BE PLACED OUTSIDE WINGS.



### PILE SPLICE DETAIL

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-226			
		DRAWN BY	DLF
		PLANS CK'D.	CJB
WEST AND EAST ABUTMENT DETAILS		SHEET 4 OF	

NOTE: THE FIRST DIGIT OF THE BAR MARK SIGNIFIES THE ENGLISH BAR DIAMETER SIZE.

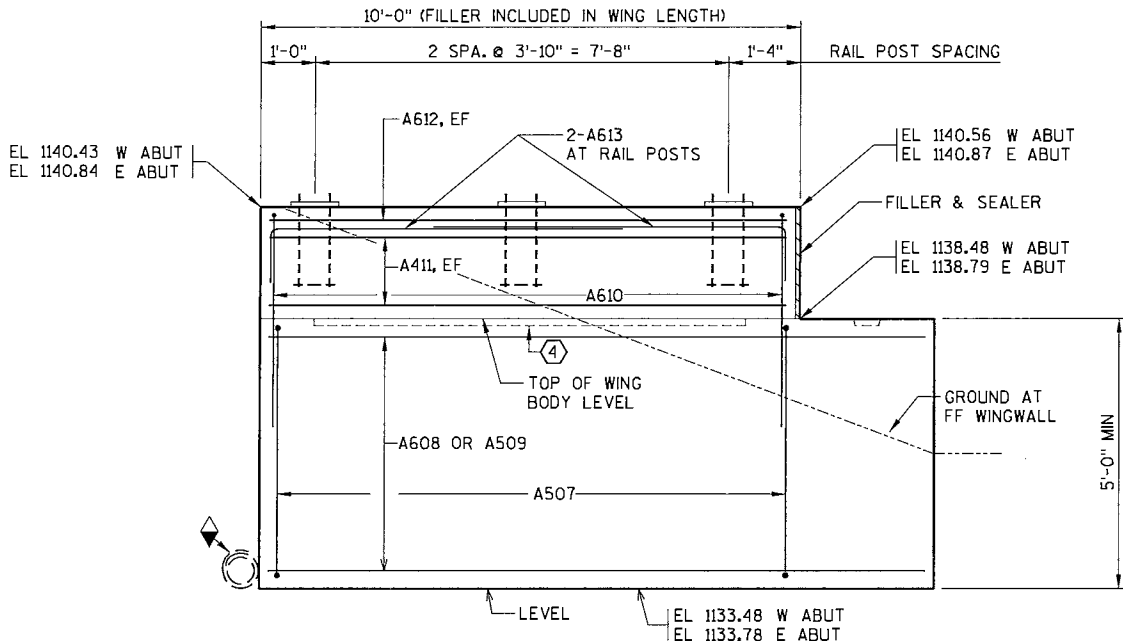
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT.

BILL OF BARS						BOTH ABUTMENTS	
BAR MARK	COAT	NO. * REQ'D.	LENGTH (FT-IN)	BAR SERIES	BENT	LOCATION	
A401		8	28 - 0		X	BODY AT PILES	
A402		16	2 - 3			BODY AT PILES	
A503		64	13 - 7		X	BODY STIRRUPS	
A604		22	26 - 2			BODY HORIZ	
A805		14	26 - 2			BODY HORIZ BF	
A506	X	50	2 - 0			BODY DOWELS	
A507	X	40	15 - 1		X	WING STIRRUPS	
A608	X	32	12 - 2			WING HORIZ BF	
A509	X	24	12 - 2			WING HORIZ FF	
A610	X	56	8 - 8		X	WING VERT	
A411	X	20	9 - 7			WING HORIZ EF	
A612	X	8	9 - 7			WING HORIZ EF TOP	
A613	X	16	7 - 7		X	WING AT RAIL POST	

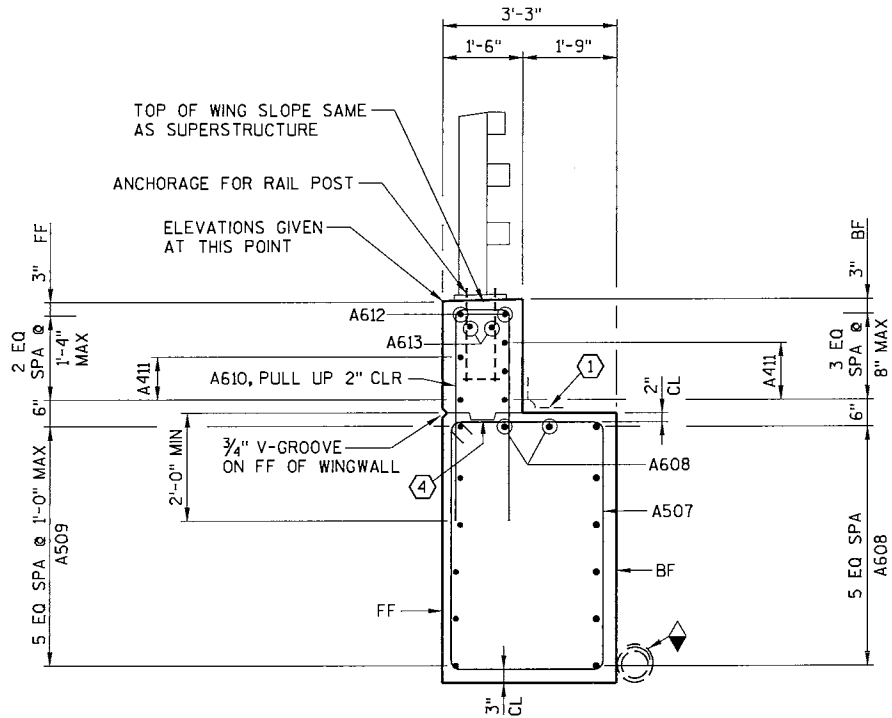
\* NO. REQ'D. IS FOR 2 ABUTMENTS. DIVIDE BY 2 FOR EACH ABUTMENT.

ABUTMENT NOTES

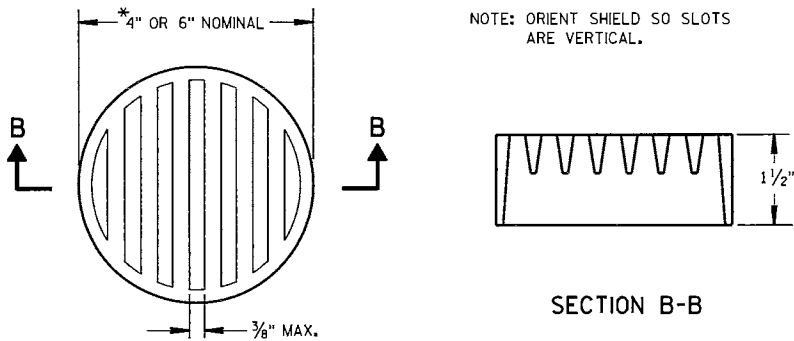
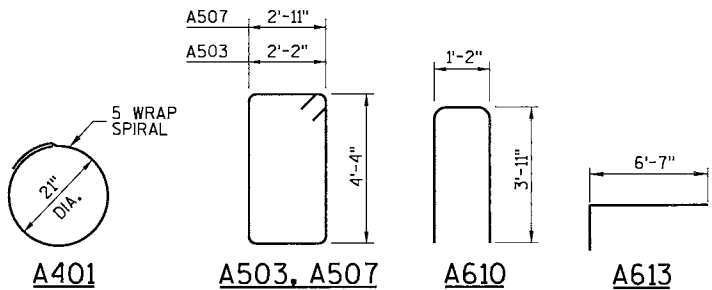
SEE ABUTMENT NOTES ON SHEET 4 (1 4 4).



TYP WING ELEVATION



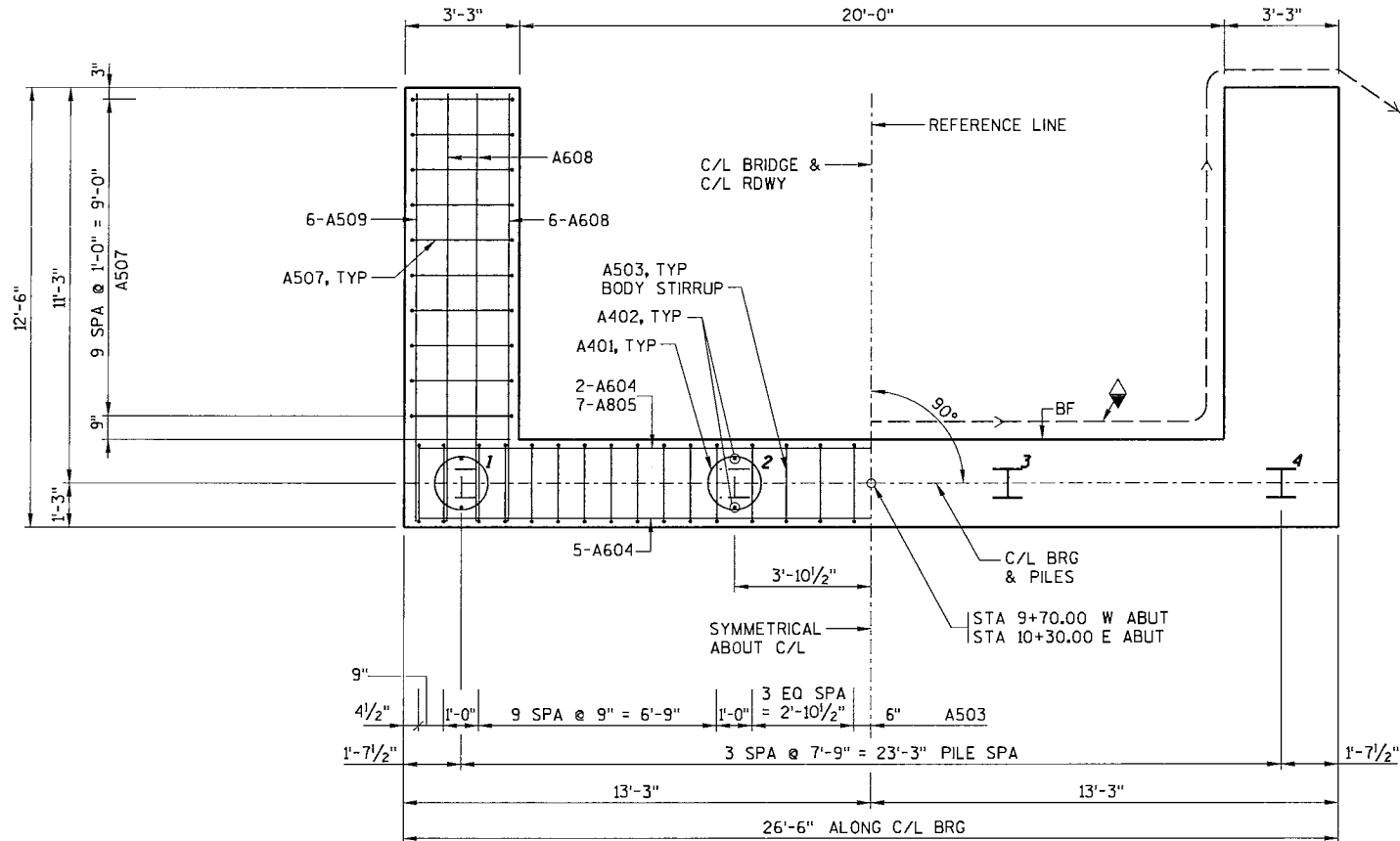
TYP SECTION THRU WINGWALLS



RODENT SHIELD

ATTACH RODENT SHIELD PER SDD 8F6-4. COST OF RODENT SHIELD INCIDENTAL TO "PIPE UNDERDRAIN UNPERFORATED".

W ABUT = WEST ABUTMENT  
E ABUT = EAST ABUTMENT  
FF = FRONT FACE  
BF = BACK FACE  
EF = EACH FACE



FOOTING LAYOUT

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-226			
DRAWN BY		DLF	PLANS CK'D. CJB
WEST AND EAST ABUTMENT DETAILS			SHEET 5 OF 8

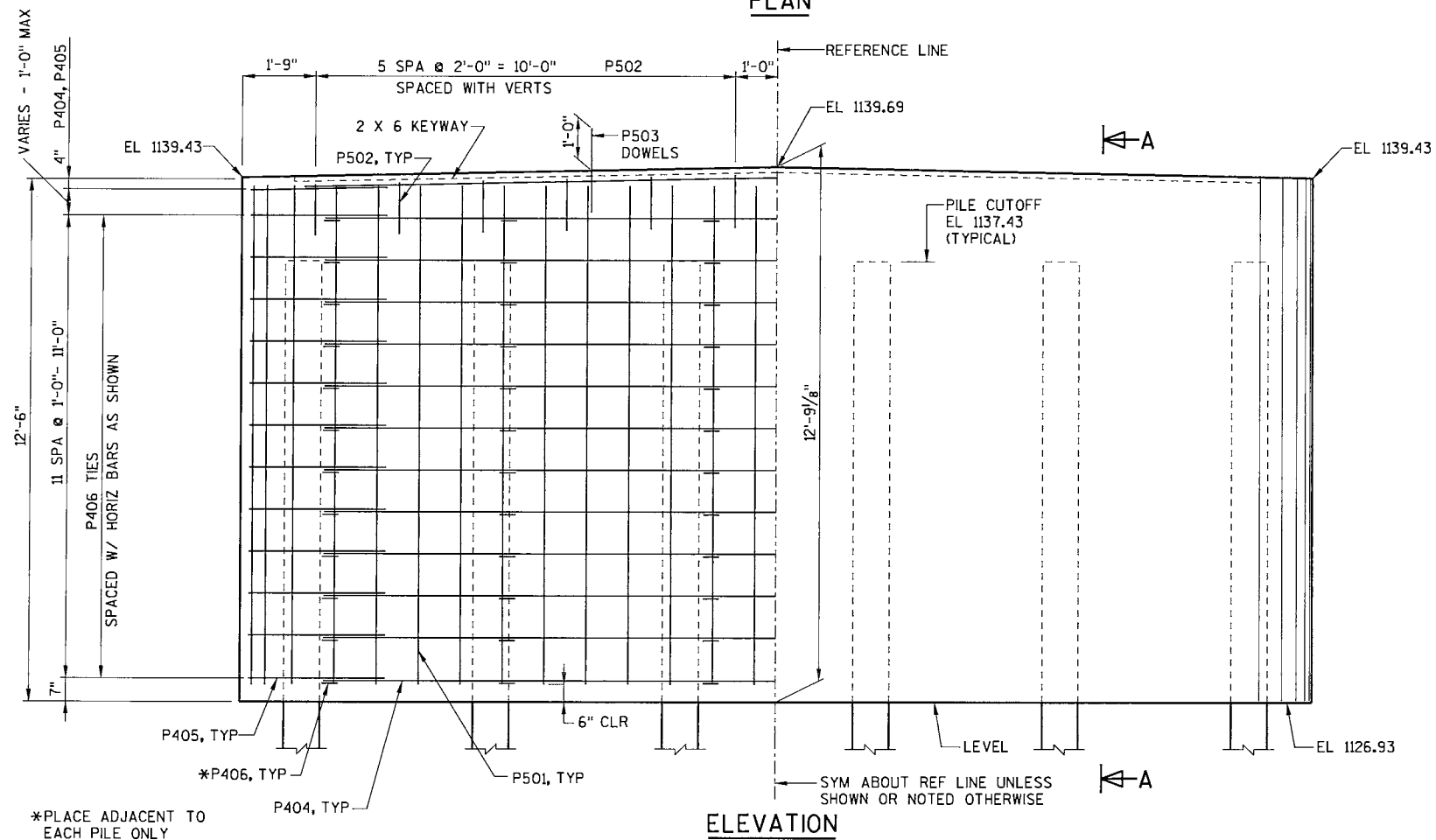
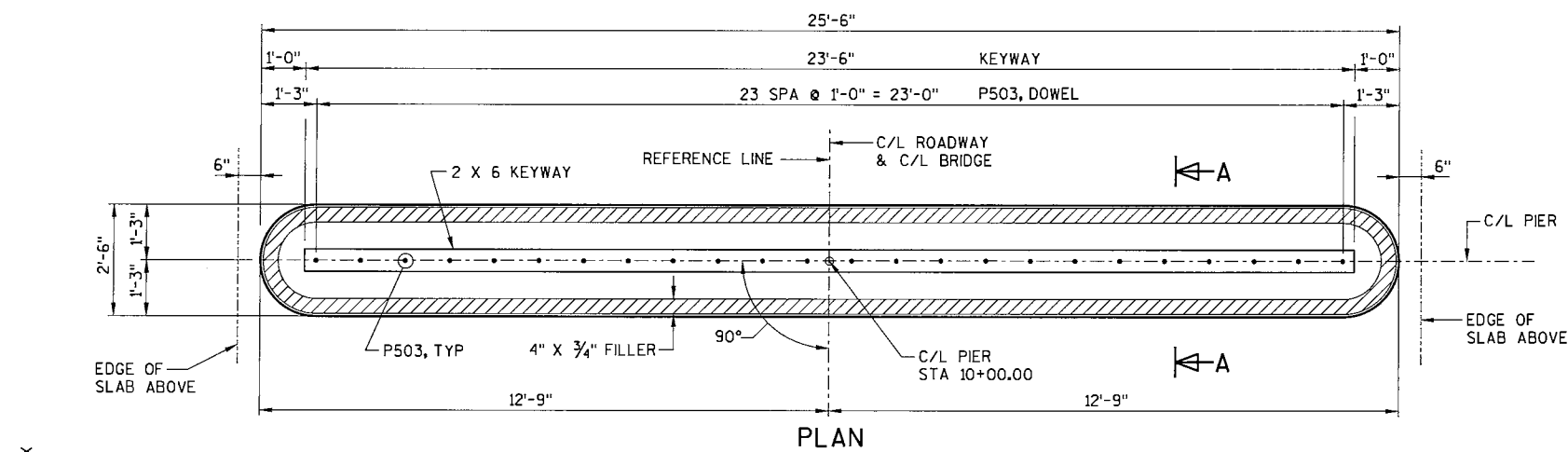
STATE PROJECT NUMBER

8884-00-70

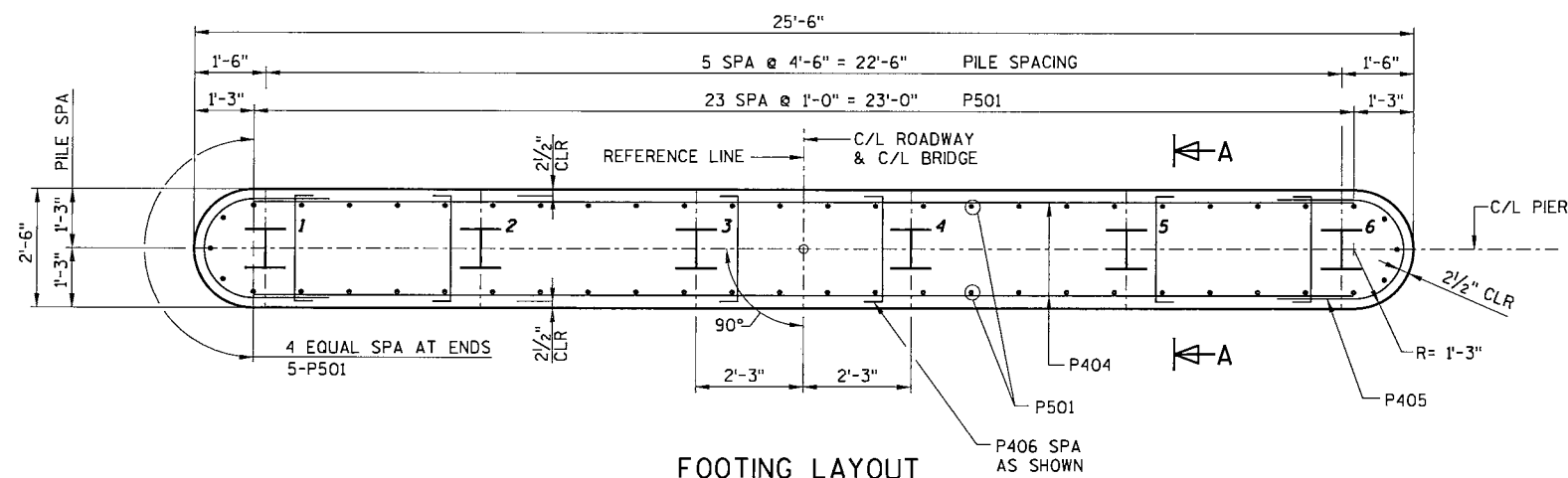
FF = FRONT FACE  
BF = BACK FACE  
EF = EACH FACENOTE: THE FIRST DIGIT OF THE BAR MARK SIGNIFIES THE  
ENGLISH BAR DIAMETER SIZE.

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT.

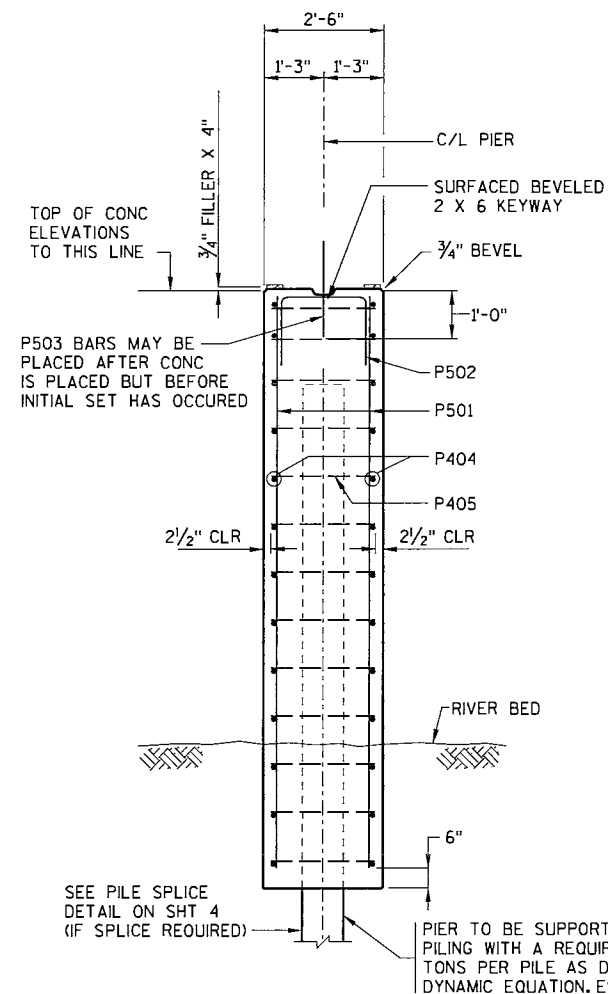
BILL OF BARS						PIER
BAR MARK	COAT	NO. REQ'D.	LENGTH (FT - IN)	BAR SERIES	BENT	LOCATION
P501		54	11 - 10			SHAFT VERT
P502		12	4 - 9		X	CAP TIE
P503	X	24	2 - 0			DOWEL
P404		26	23 - 0			SHAFT HORIZ
P405		26	7 - 2		X	SHAFT TIE
P406		72	2 - 8		X	SHAFT TIE

\*PLACE ADJACENT TO  
EACH PILE ONLY

ELEVATION



FOOTING LAYOUT

TYPICAL SECTION THRU PIER  
SECTION A-A

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-226			
DRAWN BY DLF		PLANS CK'D CJB	
PIER DETAILS			SHEET 6 OF 8



PLOT TIME: 10:40:53 AM

PLOT DATE: 3/27/2014

FILE NAME: S:\P\Thor\124164\5-final-dsgn\51-drawings\20-Struct\bridge\B10226sldgn

STATE PROJECT NUMBER

8884-00-70

NOTE: THE FIRST DIGIT OF THE BAR MARK SIGNIFIES THE ENGLISH BAR DIAMETER SIZE.  
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT.

BILL OF BARS						SUPERSTRUCTURE	
BAR MARK	COAT	NO. REQ'D.	LENGTH (FT-IN)	BAR SERIES	BENT	LOCATION	
S601	X	72	6 - 0			RAIL POST	
S602	X	16	6 - 0		X	RAIL POST	
S603	X	44	12 - 0		X	RAIL POST	
S504	X	54	5 - 0		X	END OF DECK	
S505	X	54	3 - 0		X	END OF DECK	
S506	X	66	26 - 2			BOT TRANS	
S407	X	63	26 - 2			TOP TRANS	
S808	X	54	33 - 8			BOT LONG	
S809	X	52	24 - 4			BOT LONG	
S610	X	58	16 - 7			TOP LONG	
S811	X	29	36 - 0			TOP LONG	
S812	X	28	17 - 4			TOP LONG	

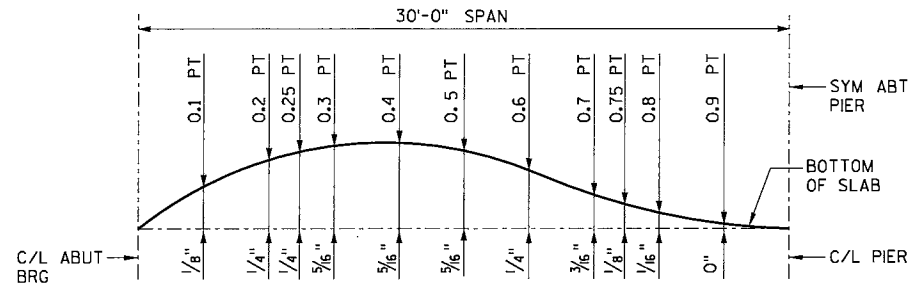
**SUPERSTRUCTURE NOTES:**

ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

TRANSVERSE BARS SHALL BE PLACED PARALLEL TO THE C/L OF SUBSTRUCTURE UNITS.

TOP TRANSVERSE BARS IN SLAB SHALL BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0" CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED ON CONTINUOUS BAR CHAIRS APPROXIMATELY 4'-0" CENTERS.

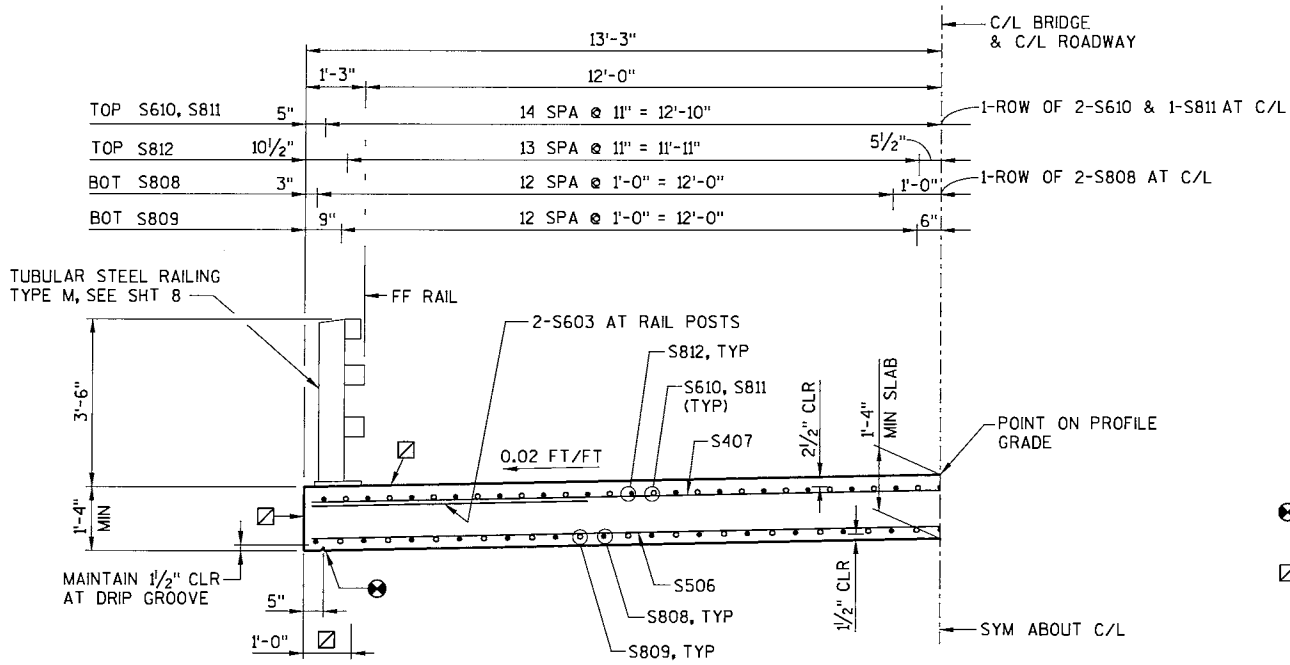
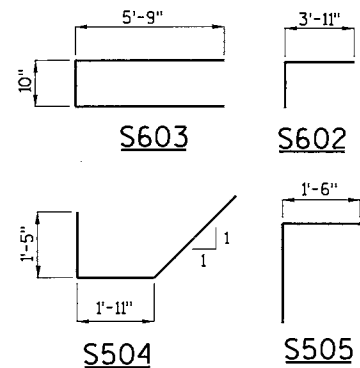
FF = FRONT FACE  
BF = BACK FACE  
EF = EACH FACE



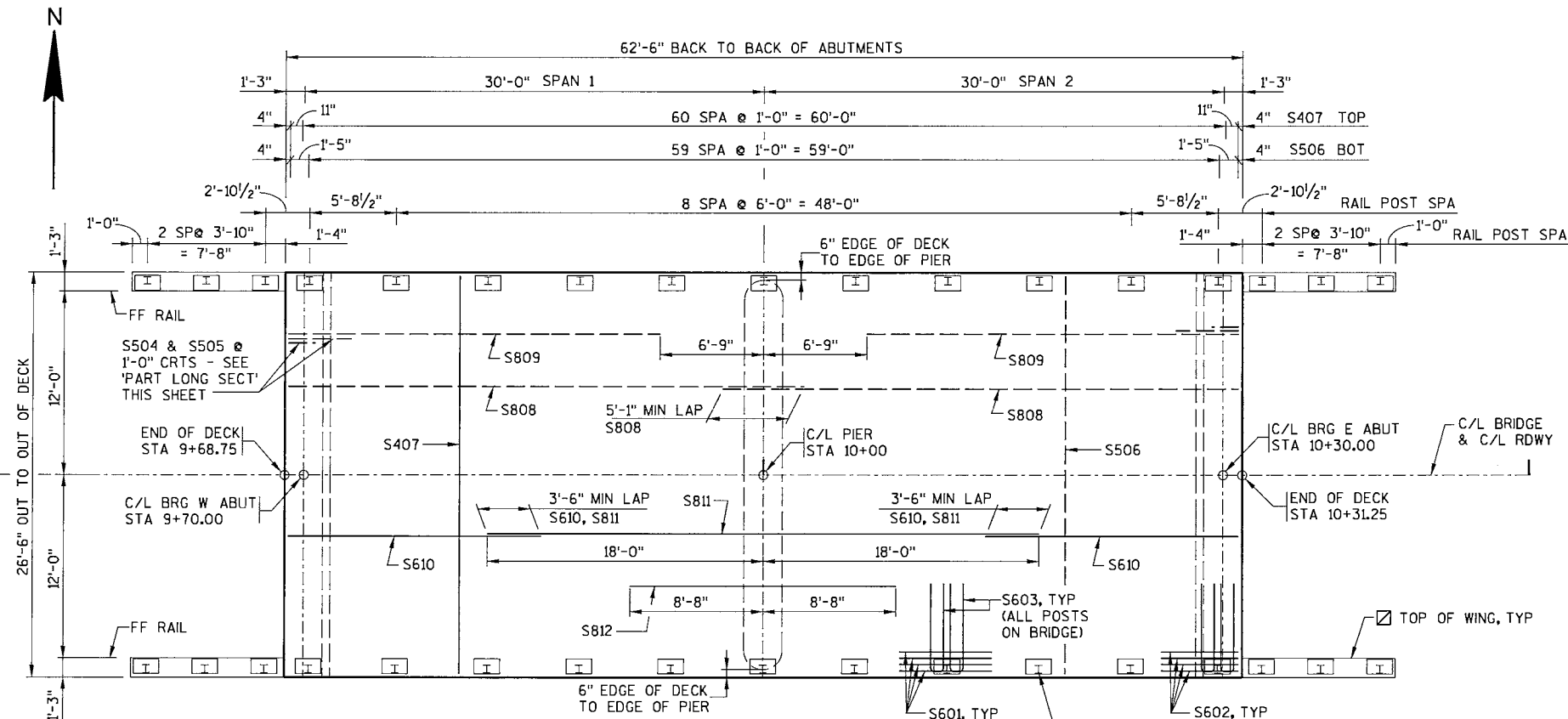
**CAMBER DIAGRAM**

CAMBER SPAN AS SHOWN TO PROVIDE FOR DEAD LOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE VERTICAL ROADWAY PROFILE OR ALLOWANCE FOR FORM SETTLEMENT. DEAD LOAD DEFLECTION ONLY EQUALS APPROXIMATELY 1/3 OF CAMBER VALUES SHOWN.

- 3/4" V-GROOVE, EXTEND V-GROOVE TO 3" FROM FRONT FACE OF ABUTMENT DIAPHRAGM.
- COAT WITH "PROTECTIVE SURFACE TREATMENT" PER THE STANDARD SPECIFICATIONS.



**HALF TRANSVERSE SECTION**

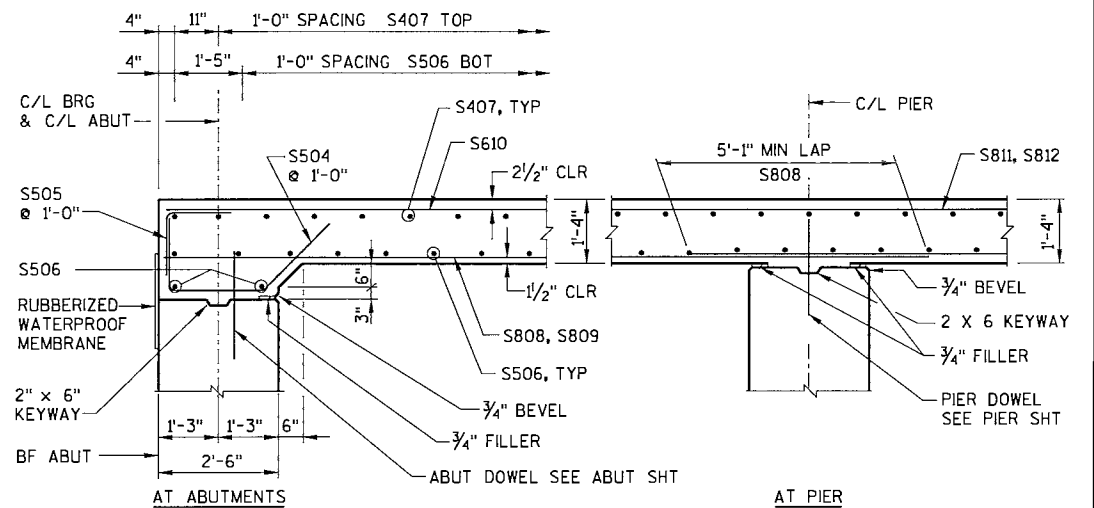


**DECK PLAN**

— INDICATES TOP BAR STEEL REINFORCEMENT  
- - - INDICATES BOTTOM BAR STEEL REINFORCEMENT

**FINAL TOP OF DECK ELEVATIONS**

	SPAN 1										SPAN 2									
	W ABUT	.1	.2	.3	.4	.5	.6	.7	.8	.9	PIER	.1	.2	.3	.4	.5	.6	.7	.8	E ABUT
NORTH EDGE OF DECK	1140.57	1140.60	1140.64	1140.67	1140.69	1140.72	1140.74	1140.76	1140.78	1140.80	1140.82	1140.83	1140.84	1140.85	1140.86	1140.87	1140.87	1140.88	1140.88	1140.87
C/L	1140.83	1140.87	1140.90	1140.93	1140.96	1140.98	1141.01	1141.03	1141.05	1141.07	1141.08	1141.10	1141.11	1141.12	1141.13	1141.13	1141.14	1141.14	1141.14	1141.13
SOUTH EDGE OF DECK	1140.57	1140.60	1140.64	1140.67	1140.69	1140.72	1140.74	1140.76	1140.78	1140.80	1140.82	1140.83	1140.84	1140.85	1140.86	1140.87	1140.87	1140.88	1140.88	1140.87



**PARTIAL LONGITUDINAL SECTION**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-226			
DRAWN BY		DLF	PLANS CKD. CJB
SUPERSTRUCTURE DETAILS			SHEET 7 OF 8

LEGEND

- W6 x 25 WITH 1/8" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- PLATE 1/4" x 11 3/4" x 1'-8" WITH 1 5/8" x 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ASTM A449 - 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 5A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/8" x 1 5/8" x 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5, 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- 7/8" A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/8" x 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 5/8" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- 7/8" DIA. x 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.)
- 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- 1" DIA. HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

GENERAL NOTES

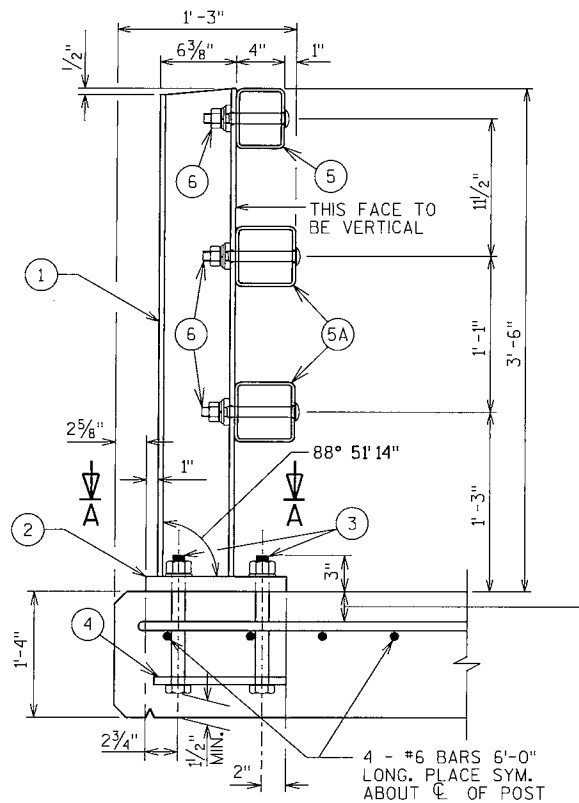
- BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-10-226" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8" TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
- WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH APPROVED TIE COAT AND TOP COAT.
- THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).
- PLACE FIRST BOTTOM LONGITUDINAL BAR CLEAR OF DRIP GROOVE.

▲ TIE TO TOP MAT OF STEEL.

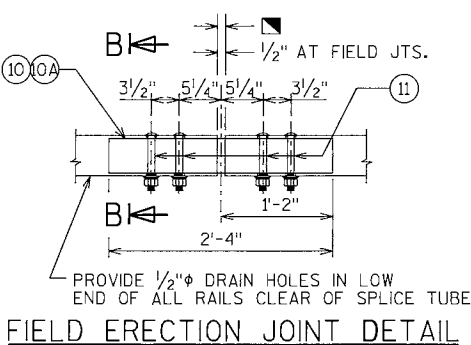
\* FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTER ANCHOR PLATE IS IN POSITION IF REQ'D. FOR CONSTRUCTIBILITY.

■ RDWY. OPENING OR 2 1/2" MIN. FOR STRIP SEAL EXP. JOINT & 1/2" OPENING FOR A1 ABUTMENT.

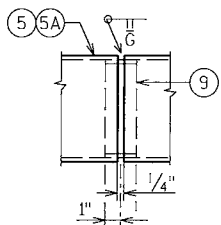
SEE SHEET 7 FOR RAIL POST SPACING



SECTION THRU RAILING ON DECK

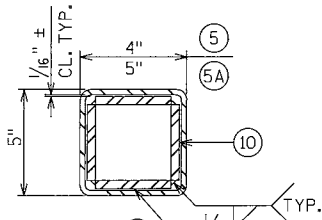


FIELD ERECTION JOINT DETAIL

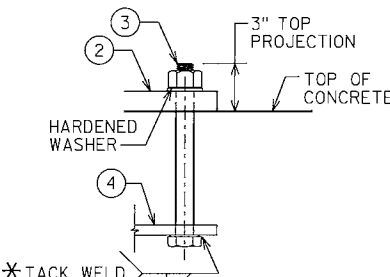


SHOP RAIL SPLICE DETAIL

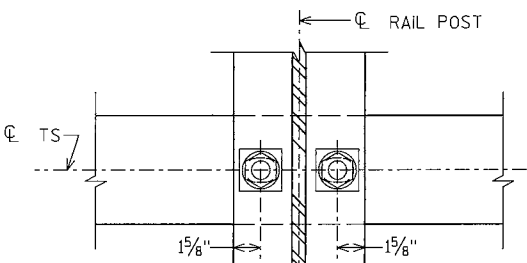
2 1/2" FOR SLABS ON GIRDERS; FOR OTHER STRUCTURES, PLACE BELOW TOP MAT SLAB REINFORCEMENT.



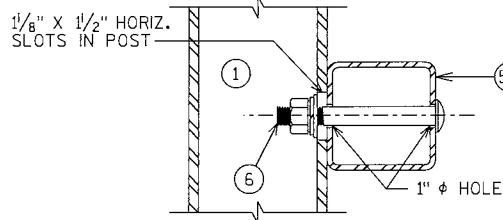
SECTION B-B



ANCHOR BOLTS



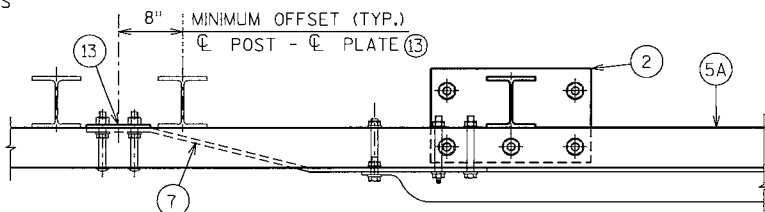
SECTION THRU POST WEB



SECTION THRU RAIL

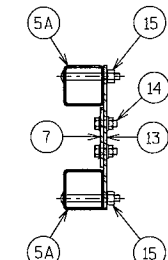
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS

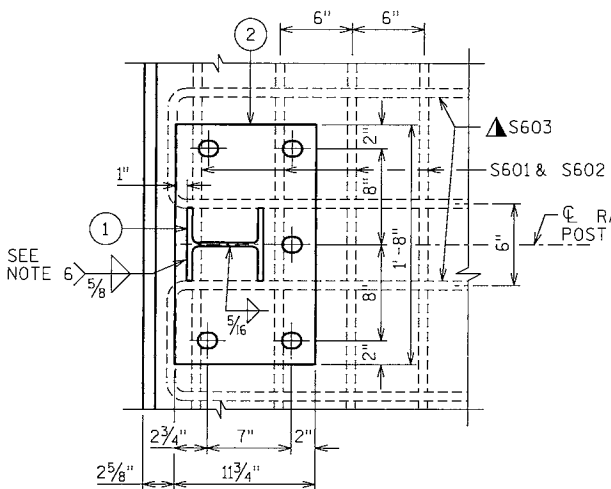


TOP VIEW AT END POST

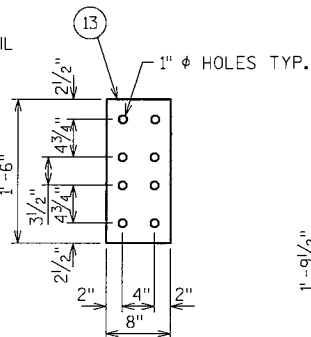
THRIE BEAM RAIL ATTACHMENT



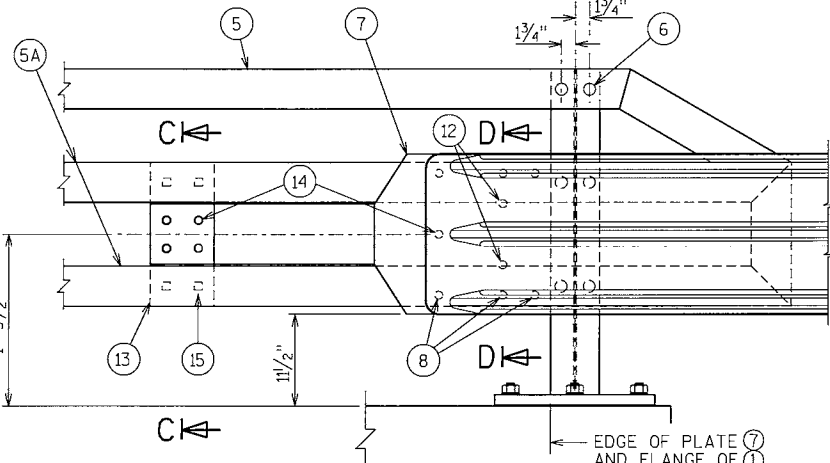
SECTION C-C



SECTION A-A

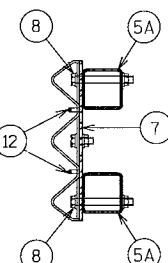


ANCHOR PLATE AT BEAM GUARD ATTACHMENT

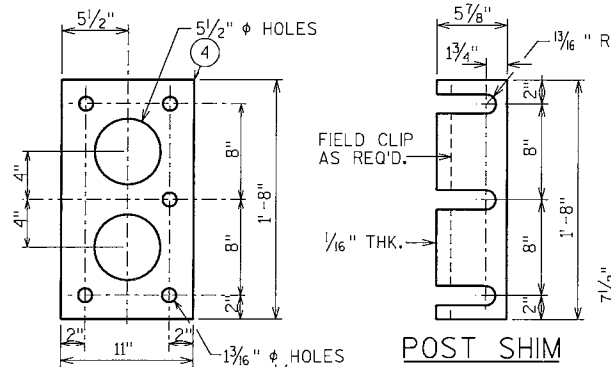


DETAIL AT END POST

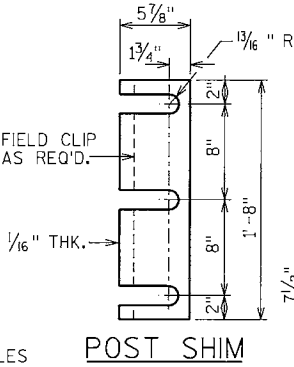
THRIE BEAM RAIL ATTACHMENT



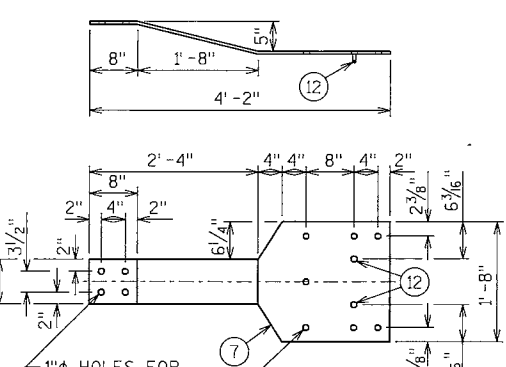
SECTION D-D



ANCHOR PLATE AT RAIL TO DECK CONNECTION

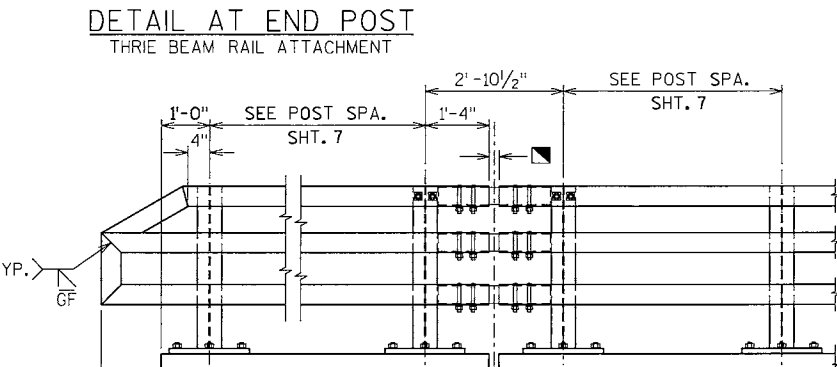


POST SHIM DETAIL



BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT

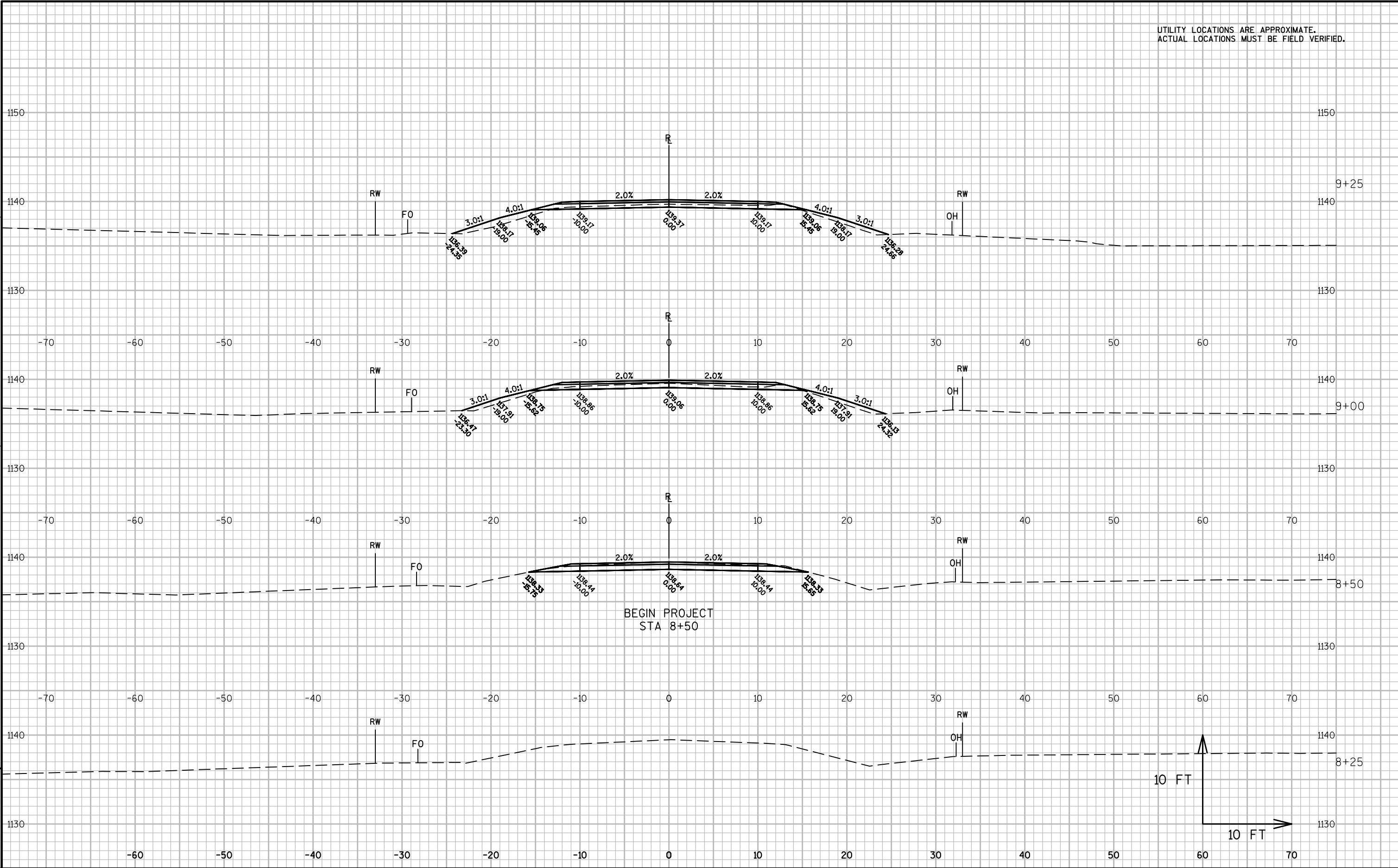


PART ELEVATION OF RAILING

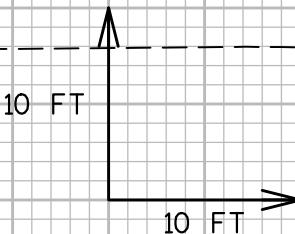
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-10-226			
DRAWN BY DLF		PLANS CKD. CJB	
TUBULAR STEEL RAILING TYPE M		SHEET 8 OF 8	

Station	Real Station	Distance	AREA (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY)		Mass Ordinate
			Cut	Fill	Cut	Fill	Cut 1.00 Note 1	Expanded Fill 1.30 Note 3	
8+49	849.00	0	0	0	0	0	0	0	0
08+50	850.00	1	20	0	0	0	0	0	0
09+00	900.00	50	11	7	29	6	29	8	21
09+25	925.00	25	9	10	10	8	39	19	20
09+50	950.00	1	12	8	0	0	40	19	20
9+68.75	968.75	19	27	15	14	8	53	29	24
9+69	969.00	2	0	0	1	1	54	29	25
10+31	1031.00	0	0	0	0	0	54	29	25
10+31.25	1031.25	0	28	39	0	0	54	30	24
10+50	1050.00	2	14	39	2	3	56	33	22
10+75	1075.00	25	10	27	11	31	67	73	-6
11+00	1100.00	25	11	18	10	21	77	100	-24
11+50	1,150.00	50	14	0	23	17	100	122	-22
11+51	1,151.00	1	0	0	0	0	100	122	-22
Notes: 1) Salvaged/Unusable Pavement Material is included in Cut. 2) Does not include Unusable Pavement Excavation volume. 3) Will be backfilled with Cut or Borrow. 4) Plus quantity indicates an excess of material. Minus indicates a shortage of material.									

UTILITY LOCATIONS ARE APPROXIMATE.  
ACTUAL LOCATIONS MUST BE FIELD VERIFIED.



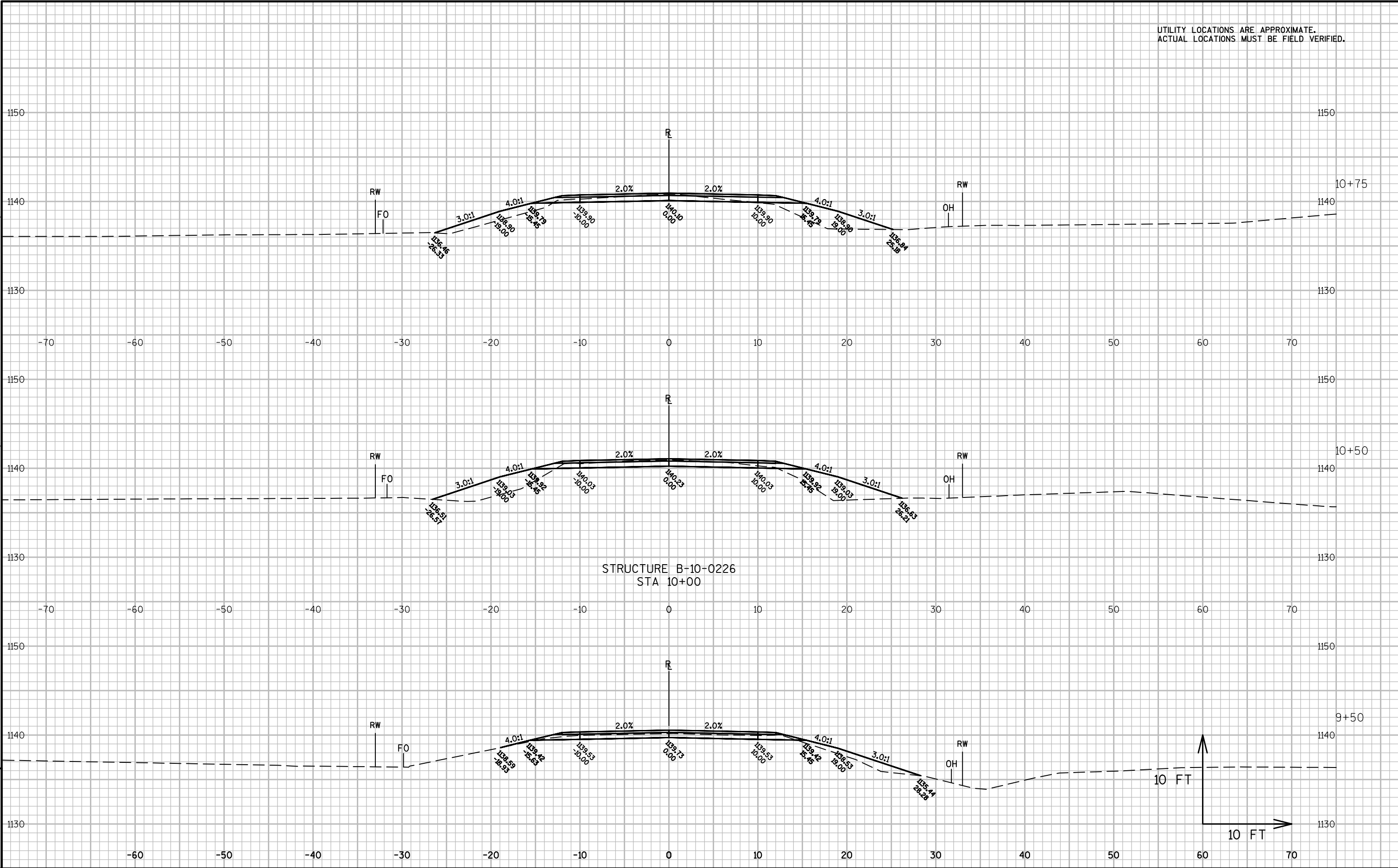
BEGIN PROJECT  
STA 8+50



9

9

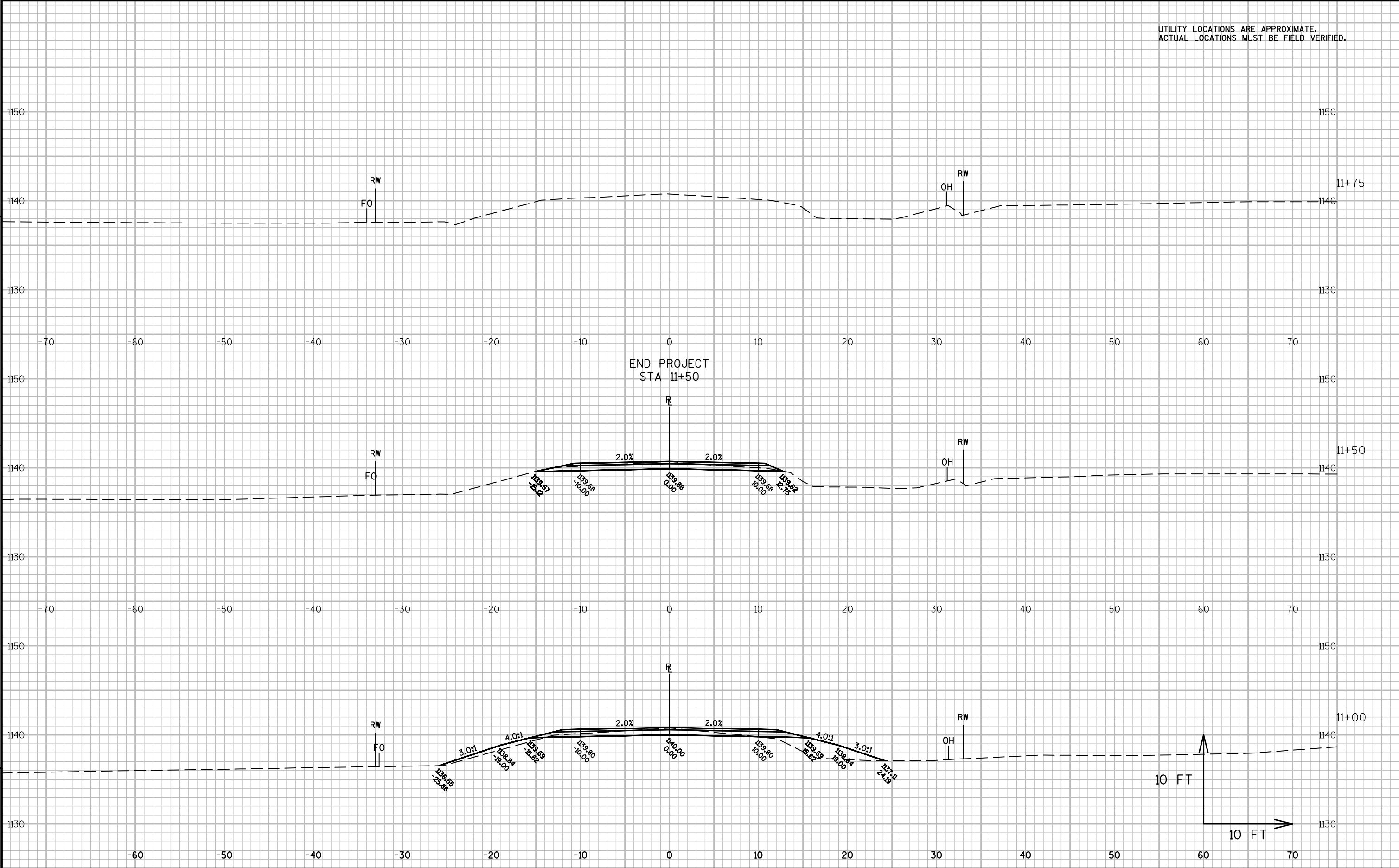
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## Notes





## *Wisconsin Department of Transportation*

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through innovation and exceptional service.

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