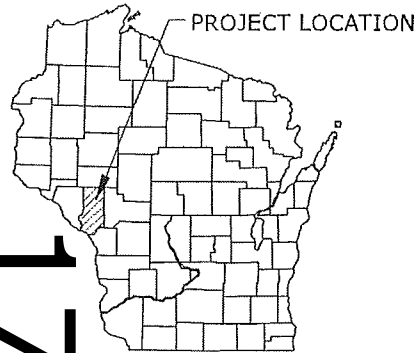


ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.		Right of Way Plat
Section No.	5	Plan and Profile (Includes Erosion Control Plan)
Section No.	6	Standard Detail Drawings
Section No.		Sign Plates
Section No.	8	Structure Plans
Section No.		Computer Earthwork Data
Section No.		Cross Sections

TOTAL SHEETS = 28



DESIGN DESIGNATION

A.D.T. (2015)	= 2,850
A.D.T. (2035)	= 3,375
D.H.V. (2035)	= 189 (5.6%)
D.D.	= 60 - 40
T. (A.D.T.)	= 8.4%
DESIGN SPEED	= 35 MPH
ESALS	= 773,800

CONVENTIONAL SYMBOLS

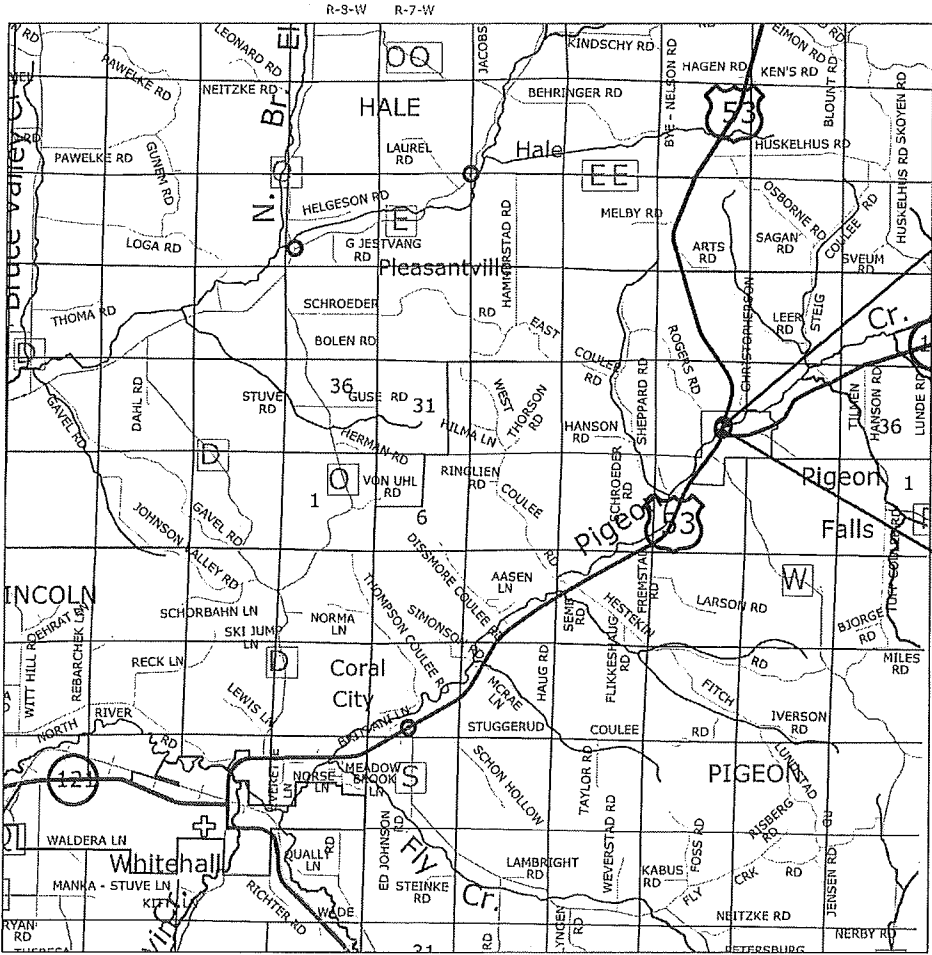
PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	---
LOT LINE	---
LIMITED HIGHWAY EASEMENT	---
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
SLOPE INTERCEPT	---
REFERENCE LINE	---
EXISTING CULVERT	---
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	---
WOODED OR SHRUB AREA	---

PROFILE	
GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	---
CULVERT (Profile View)	---
UTILITIES	
ELECTRIC	---
FIBER OPTIC	---
GAS	---
SANITARY SEWER	---
STORM SEWER	---
TELEPHONE	---
WATER	---
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---

ROCK	---
LABEL	---
95.36	---
95.36	---
E	---
FO	---
G	---
SAN	---
SS	---
T	---
W	---
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
VILLAGE OF PIGEON FALLS, EKERN STREET
PIGEON CREEK BRIDGE B-61-0058
USH 53
TREMPEALEAU COUNTY

STATE PROJECT NUMBER
1630-02-70



END PROJECT
STA. 3+33.42
Y = 461,664.98
X = 883,768.39

EQ STA 314+53.72 BK
= STA 1+54.00 AH

BEGIN PROJECT
STA 314+08.10
Y = 461,442.61
X = 883,733.84

LAYOUT
SCALE 0 1 MILE
TOTAL NET LENGTH OF CENTERLINE = 0.043 MI.

COORDINATE NOTE:
COORDINATES ARE REFERENCED TO THE
WISCONSIN COUNTY COORDINATE SYSTEM,
TREMPEALEAU COUNTY.

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
1630-02-70	WISC 2015015	1

PREPARED BY

WISCONSIN
JACOB A. FRIBERG
E-43328
RICE LAKE, WI
PROFESSIONAL ENGINEER

COOPER ENGINEERING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor COOPER ENGINEERING

Designer COOPER ENGINEERING

Regional Examiner DAN OJIBWAY

Regional Supervisor TIMOTHY MASON

C.O. Examiner

APPROVED FOR DEPARTMENT

DATE: 11/3/14 *Rich She*
(Signature)

E

LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT	LT.	LEFT
AC	ACRES	LS	LUMP SUM
AGG	AGGREGATE	MH	MANHOLE
AH	AHEAD	N	NORTH
ADT	AVERAGE DAILY TRAFFIC	NC	NORMAL CROWN
		PAVT	PAVEMENT
AVG.	AVERAGE	PC	POINT OF CURVATURE
ASPH	ASPHALTIC	PE	PRIVATE ENTRANCE
BK.	BACK	PI	POINT OF INTERSECTION
BM	BENCHMARK	PL	PROPERTY LINE
Δ	CENTRAL ANGLE OR DELTA	PP	POWER POLE
CL, C/L	CENTERLINE	PT	POINT OF TANGENCY
C & G	CURB AND GUTTER	R	RANGE, RADIUS
CABC	CRUSHED AGGREGATE	RCCP	REINFORCED CONCRETE
	BASE COURSE		CULVERT PIPE
CONC.	CONCRETE	RD	ROAD
		REBAR	REINFORCEMENT BAR
COR	CORNER	REQD	REQUIRED
CORR	CORRUGATED	RDWY	ROADWAY
CSCP	CORRUGATED STEEL	RHF	RIGHT HAND FORWARD
	CULVERT PIPE	RL, R/L	REFERENCE LINE
CSPA	CORRUGATED STEEL	RR	RAILROAD
	PIPE ARCH	RT.	RIGHT
CTH	COUNTY TRUNK HIGHWAY	R/W	RIGHT-OF-WAY
CP.	CULVERT PIPE	S	SOUTH
CY	CUBIC YARD	SAN S	SANITARY SEWER
CWT.	HUNDREDWEIGHT	SDD	STANDARD DETAIL DRAWING
DIA	DIAMETER	SE	SUPER ELEVATION
D	DEGREE OF CURVE	SF.	SQUARE FEET
DHV	DESIGN HOURLY VOLUME	SHLDR	SHOULDER
DWY	DRIVEWAY	SPECS	SPECIFICATIONS
EBS	EXC. BELOW SUB GRADE	SQ.	SQUARE
ELEV., EL	ELEVATION	SS.	STORM SEWER
ELEC.	ELECTRIC	SY.	SQUARE YARD
EXC	EXCAVATION	STH	STATE TRUNK HIGHWAY
EXIST	EXISTING	ST.	STREET
E	EAST	STA.	STATION
FE	FIELD ENTRANCE	SW	SIDEWALK
FF.	FACE TO FACE	T	TANGENT
FL, F/L	FLOW LINE	TC	TOP OF CURB
FS	FULL SUPERELEVATION	TL, T/L	TRANSIT LINE
G	GARAGE	TEL	TELEPHONE
GN	GRID NORTH	TEMP	TEMPORARY
H	HOUSE	TLE	TEMPORARY LIMITED EASEMENT
		TYP	TYPICAL
HYD	HYDRANT	USH	UNITED STATES HIGHWAY
I	INTERSECTION ANGLE	UG	UNDERGROUND
INTERS	INTERSECTION	V	DESIGN SPEED
INV.	INVERT	VAR.	VARIABLE
IP	IRON PIN OR PIPE	VERT	VERTICAL
LC	LONG CHORD OF CURVE	YD	YARD
LF	LINEAR FOOT		
LHF	LEFT HAND FORWARD		
L	LENGTH OF CURVE		

UTILITY CONTACTS

COMMUNICATIONS

TRI-COUNTY COMMUNICATIONS COOP
ATTN.: BUCK WEBB
P.O. BOX 578
STRUM, WI 54770
TEL.: (715) 695-2691
EMAIL: BWEBB@TCC.COOP

WATER & SANITARY

VILLAGE OF PIGEON FALLS
ATTN.: GEORGE EVERSON
P.O. BOX 335
PIGEON FALLS, WI 54760
TEL.: (715) 983-2214

ELECTRIC

XCEL ENERGY - ELECTRIC
ATTN.: KAYE CROOK
1003 S BLACK RIVER ST
SPARTA, WI 54656
TEL.: (608) 789-3677 EXT. 14
EMAIL: kaye.m.crook@Xcelenergy.com

NATURAL GAS

WE ENERGIES
ATTN.: BILL GARSKI
1921 8TH ST SOUTH
WISCONSIN RAPIDS, WI 54494
TEL.: (715) 421-7259
EMAIL: bill.garski@we-energies.com
24-HOUR EMERGENCY (GAS) 800-261-5325

ALL UTILITIES LISTED ARE MEMBERS OF DIGGERS HOTLINE

DIGGERSHOTLINE

Dial 811 or (800)242-8511

www.DiggersHotline.com

OTHER CONTACTS

DESIGN CONSULTANT

COOPER ENGINEERING CO. INC.
2600 COLLEGE DRIVE
RICE LAKE, WI. 54868
PHONE (715) 234-7008

DNR NORTHERN REGIONAL HQ

DNR/DOT LIAISON
ATTN.: KAREN KALVELAGE
3550 MORMON COULEE RD
LA CROSSE, WI 54601
TEL.: (608) 785-9115
EMAIL: KAREN.KALVELAGE@WISCONSIN.GOV

GENERAL NOTES:

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.

ACCESS TO ALL RESIDENCES SHALL BE MAINTAINED DURING CONSTRUCTION.

THE LOCATION OF EXISTING UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOW SHOWN.

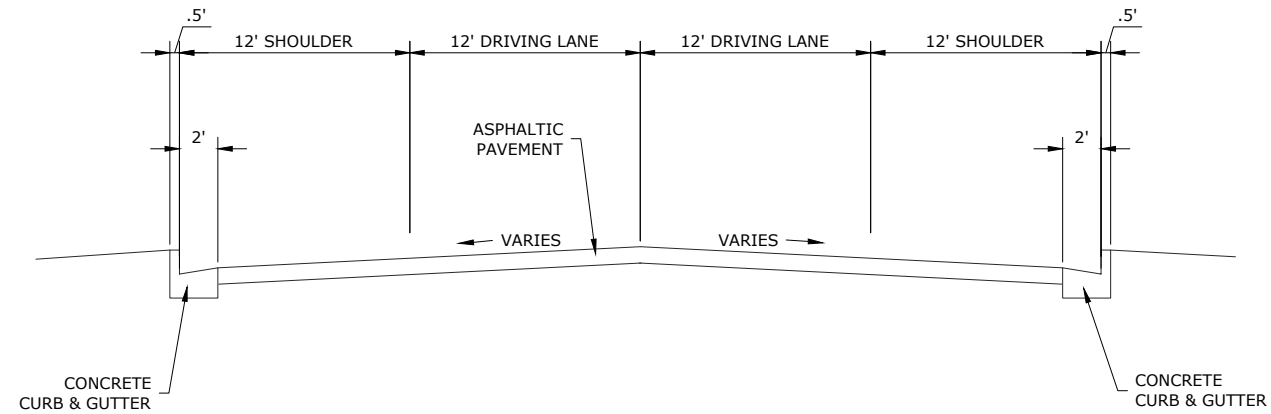
THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

PAVEMENT MARKING SHALL MEET MUTCD STANDARDS.

RUNOFF COEFFICIENT TABLE

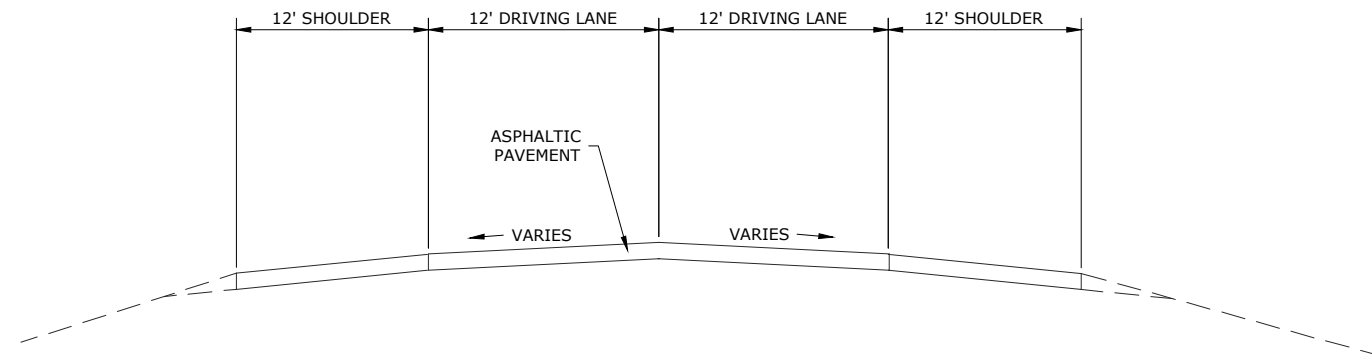
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (%)			SLOPE RANGE (%)			SLOPE RANGE (%)			SLOPE RANGE (%)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 24 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 24 ACRES



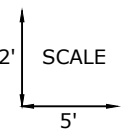
TYPICAL EXISTING SECTION

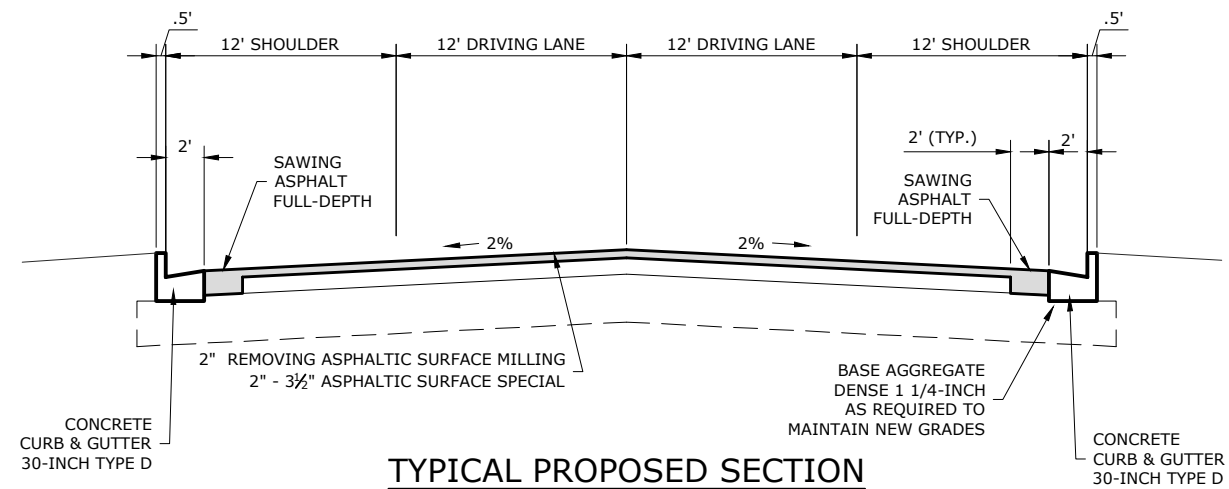
USH 53
STA 314+08.10 TO STA 1+54.84
(EQ STA 314+53.72 BK = STA 1+54.00 AH)



TYPICAL EXISTING SECTION

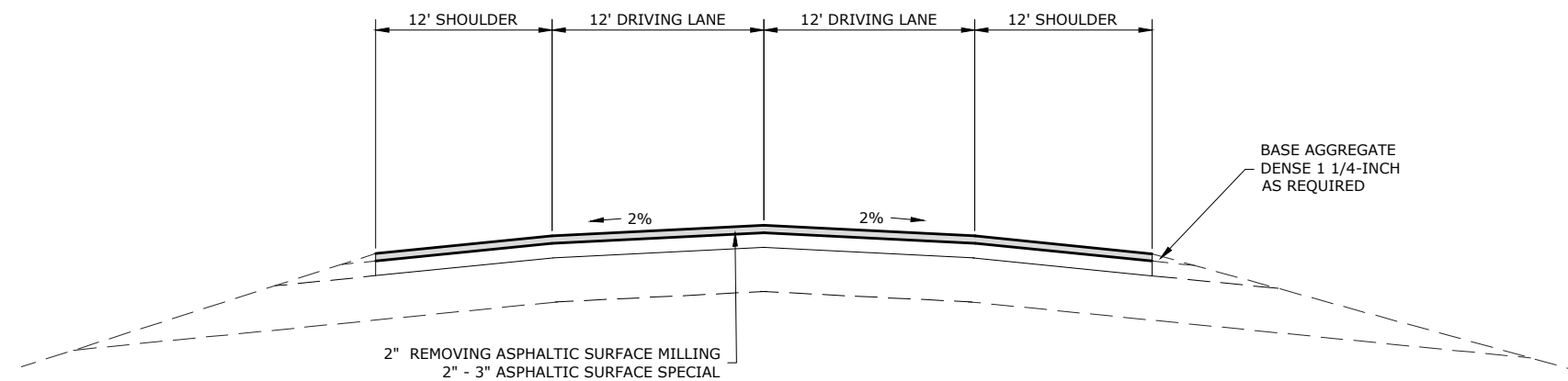
USH 53
STA 2+85.16 TO STA 3+33.42





TYPICAL PROPOSED SECTION

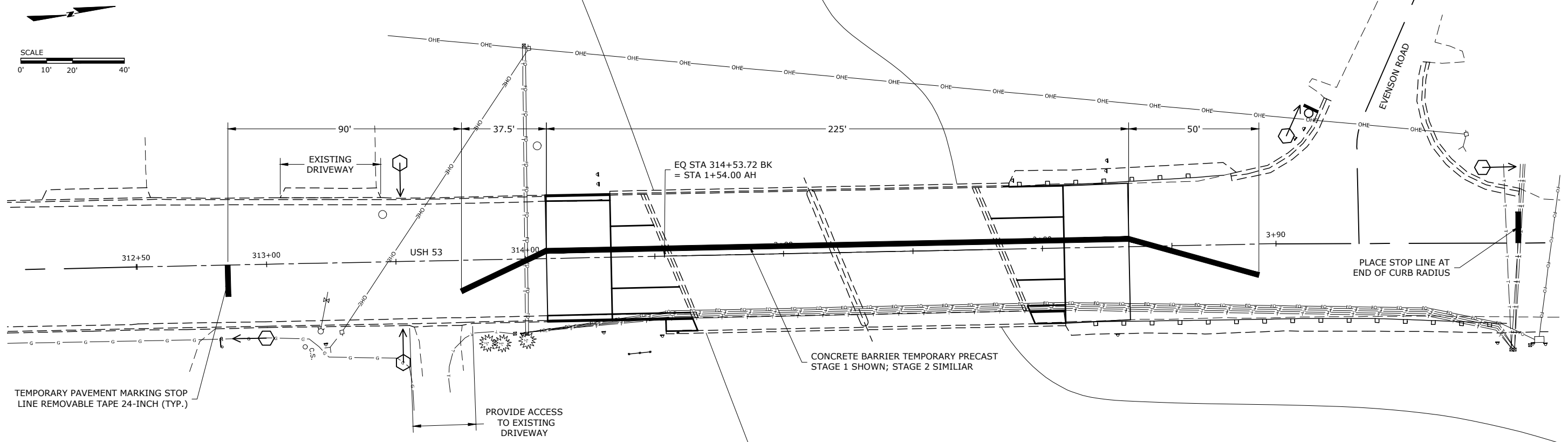
USH 53
STA 314+08.10 TO STA 314+33.10



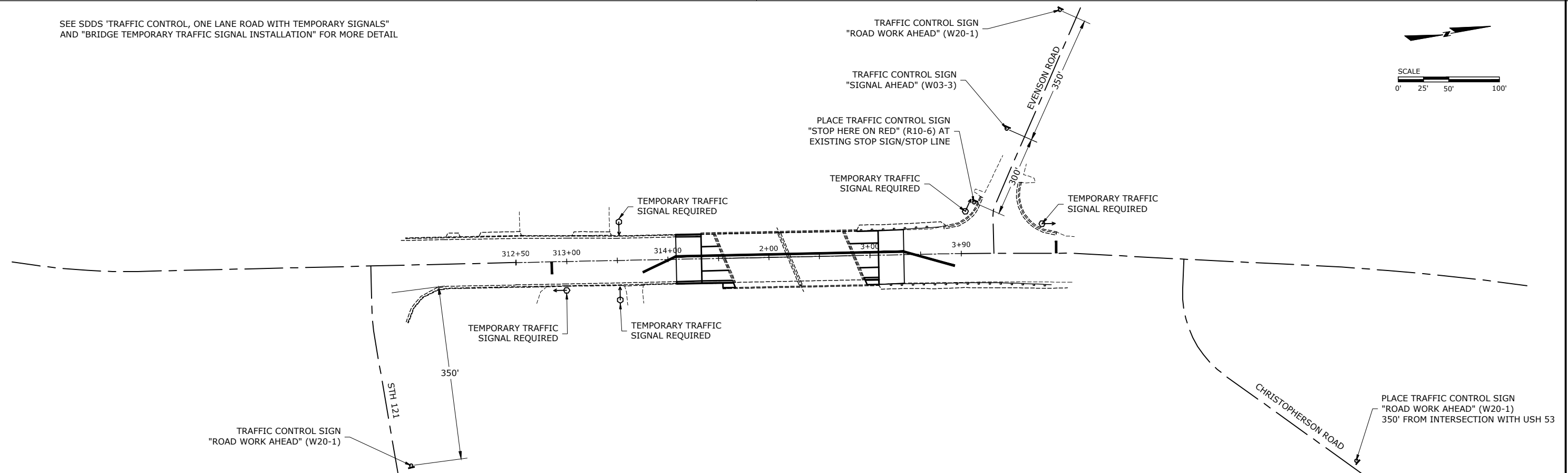
TYPICAL PROPOSED SECTION

USH 53
STA 3+08.42 TO STA 3+33.42





SEE SDDS 'TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS'
AND 'BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION' FOR MORE DETAIL



PROJECT NUMBER: 1630-02-70

HWY: USH 53

COUNTY: TREMPLEAU

TRAFFIC CONTROL OVERVIEW

SHEET NO:

E

DATE 17NOV14		E S T I M A T E O F Q U A N T I T I E S			
LINE				1630-02-70	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0030	204.0110	REMOVING ASPHALTIC SURFACE	SY	230.000	230.000
0040	204.0120	REMOVING ASPHALTIC SURFACE MILLING	SY	270.000	270.000
0050	204.0150	REMOVING CURB & GUTTER	LF	95.000	95.000
0060	204.0155	REMOVING CONCRETE SIDEWALK	SY	15.000	15.000
0080	213.0100	FINISHING ROADWAY (PROJECT) 01. 1630-02-00	EACH	1.000	1.000
0110	305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	95.000	95.000
0120	415.0070	CONCRETE PAVEMENT 7-INCH	SY	110.000	110.000
0130	415.0410	CONCRETE PAVEMENT APPROACH SLAB	SY	120.000	120.000
0140	455.0605	TACK COAT	GAL	8.000	8.000
0190	502.3200	PROTECTIVE SURFACE TREATMENT	SY	710.000	710.000
0210	509.0301	PREPARATION DECKS TYPE 1	SY	90.000	90.000
0220	509.0302	PREPARATION DECKS TYPE 2	SY	30.000	30.000
0230	509.0500	CLEANING DECKS	SY	695.000	695.000
0240	509.1200	CURB REPAIR	LF	130.000	130.000
0250	509.1500	CONCRETE SURFACE REPAIR	SF	10.000	10.000
0260	509.2000	FULL-DEPTH DECK REPAIR	SY	1.000	1.000
0270	509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	54.000	54.000
0280	601.0409	CONCRETE CURB & GUTTER 30-INCH TYPE A	LF	45.000	45.000
0290	601.0411	CONCRETE CURB & GUTTER 30-INCH TYPE D	LF	50.000	50.000
0300	602.0415	CONCRETE SIDEWALK 6-INCH	SF	110.000	110.000
0310	603.8000	CONCRETE BARRIER TEMPORARY PRECAST DELIVERED	LF	312.500	312.500
0320	603.8125	CONCRETE BARRIER TEMPORARY PRECAST INSTALLED	LF	625.000	625.000
0370	618.0100	MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) 01. 1630-02-70	EACH	1.000	1.000
0390	619.1000	MOBILIZATION	EACH	0.400	0.400
0450	628.7015	INLET PROTECTION TYPE C	EACH	2.000	2.000
0480	642.5001	FIELD OFFICE TYPE B	EACH	0.500	0.500
0490	643.0100	TRAFFIC CONTROL (PROJECT) 01. 1630-02-00	EACH	1.000	1.000
0510	643.0300	TRAFFIC CONTROL DRUMS	DAY	900.000	900.000
0520	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	45.000	45.000
0530	643.0705	TRAFFIC CONTROL WARNING LIGHTS TYPE A	DAY	90.000	90.000
0540	643.0715	TRAFFIC CONTROL WARNING LIGHTS TYPE C	DAY	450.000	450.000
0550	643.0900	TRAFFIC CONTROL SIGNS	DAY	1,215.000	1,215.000
0560	646.0106	PAVEMENT MARKING EPOXY 4-INCH	LF	850.000	850.000
0570	646.0406	PAVEMENT MARKING SAME DAY EPOXY 4-INCH	LF	620.000	620.000
0580	646.0600	REMOVING PAVEMENT MARKINGS	LF	970.000	970.000
0590	649.0400	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH	LF	1,970.000	1,970.000
0600	649.1400	TEMPORARY PAVEMENT MARKING STOP LINE REMOVABLE TAPE 24-INCH	LF	24.000	24.000
0610	650.9910	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) 01. 1630-02-00	LS	1.000	1.000
0630	661.0100	TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE) 01. B-61-58	LS	1.000	1.000
0650	690.0150	SAWING ASPHALT	LF	150.000	150.000
0660	SPV.0060	SPECIAL 01. GRADING, SHAPING, AND FINISHING STRUCTURE APPROACHES 1630-02-70	EACH	1.000	1.000
0680	SPV.0195	SPECIAL 01. ASPHALTIC SURFACE SPECIAL	TON	40.000	40.000

3

CATEGORY	STATION	TO STATION	SIDE	WIDTH	THICKNESS		SY	SY	SY	SY	GAL	TON	LF
				(FT)	(IN)	LAYERS							
0010	314+08	- 314+33	LT/RT	44	2.0 - 3.5	1	-	122	-	-	4	19	51
0010	314+33	- 1+55	LT/RT	46			110	-	51	58	-	-	46
0010	2+85	- 3+08	LT/RT	46			120	-	59	62	-	-	53
0010	3+08	- 3+33	LT/RT	53	2.0 - 3.0	1	-	148	-	-	4	21	-
0010	UNDI STRI BUTED						-	-	-	-	-	-	-
TOTAL 0010							230	270	110	120	8	40	150

CATEGORY	STATION TO	STATION	SIDE	TON	REMARKS
0010	314+08	- 314+33	LT/RT	8	CURB & GUTTER
0010	314+33	- 1+55	LT/RT	44	CURB & GUTTER/SI DEWALK/APPROACH SLABS
0010	2+85	- 3+08	LT/RT	43	CURB & GUTTER/SI DEWALK/APPROACH SLABS
0010	UNDI STRI BUTED				
TOTAL 0010				95	

CATEGORY	STATION TO	STATION	603.8000 LF	603.8125 LF
0010	313+75	- 3+88	312.5	625
		TOTAL 0010	312.5	625

CATEGORY	STATION TO	STATION	SIDE	LF	LF	LF	LF	LF
0010	311+65	- 312+85	CL	-	-	-	100	-
0010	312+85		RT	-	-	-	-	12
0010	312+85	- 314+08	CL	-	145	145	-	-
0010	312+85	- 3+33	LT	350	-	350	350	-
0010	313+75	- 3+88	LT	-	-	-	315	-
0010	3+33	- 4+84	CL	-	195	195	-	-
0010	4+84		LT	-	-	-	-	12
0010	4+84	- 8+34	CL	-	-	-	390	-
0010	312+85	- 314+08	RT	-	-	125	-	-
0010	312+85	- 4+84	RT	500	-	-	500	-
0010	313+75	- 3+88	RT	-	-	-	315	-
0010	3+33	- 4+84	RT	-	-	155	-	-
0010	314+08	- 3+33	CL	-	280	-	-	-
TOTAL				850	620	970	1970	24

CATEGORY	STATION TO	STATION LOCATION	LF	SY	LF	LF	SF	EA
0010	314+08 - 314+33	LT/RT	50	-	-	50	-	-
0010	314+33 - 1+64	RT	31	7	31	-	52	-
0010	2+95 - 3+08	RT	14	8	14	-	58	-
0010	UNDISTRIBUTED		-	-	-	-	-	2
TOTAL 0010			95	15	45	50	110	2

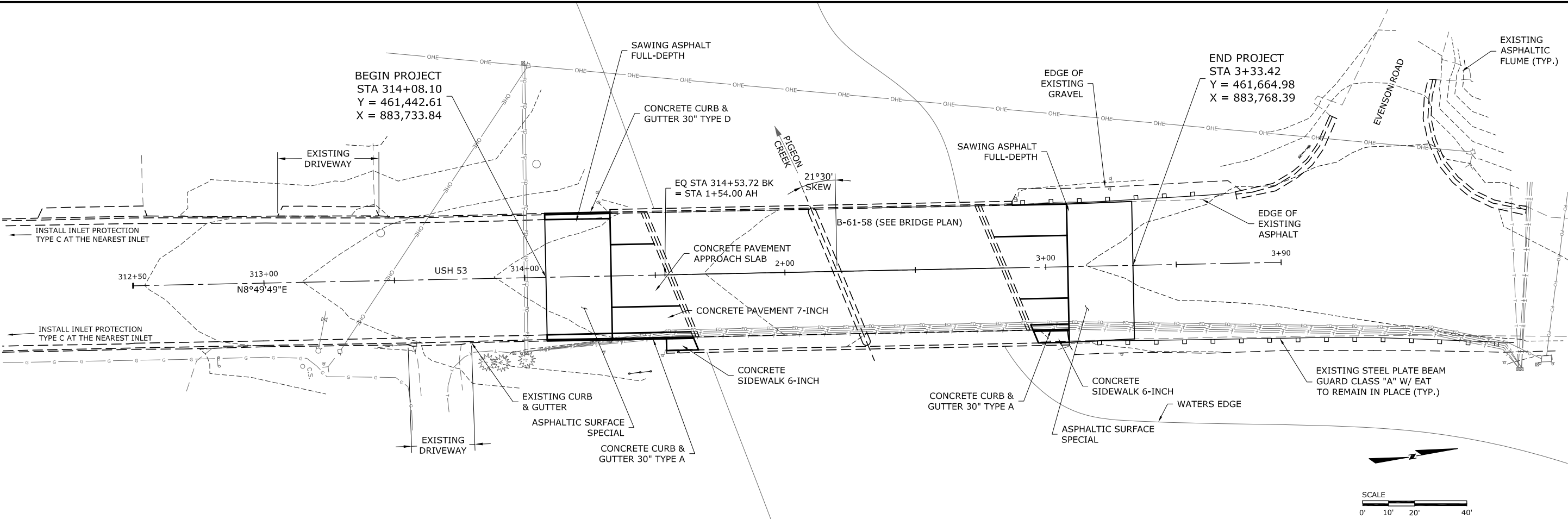
CATEGORY	DAYS	643. 0300		643. 0420		643. 0705		643. 0715		643. 0900		661. 0100
		#	DAYS	#	DAYS	#	DAYS	#	DAYS	#	DAYS	LS
0010	45	20	900	1	45	2	90	10	450	27	1, 215	1
			900		45		90		450		1, 215	1

CATEGORY	LOCATION	EA	CY	SY	CWT	LB
0010	B-61-58	1	90	5	0.01	1
	TOTAL 0010	1	90	5	0.01	1

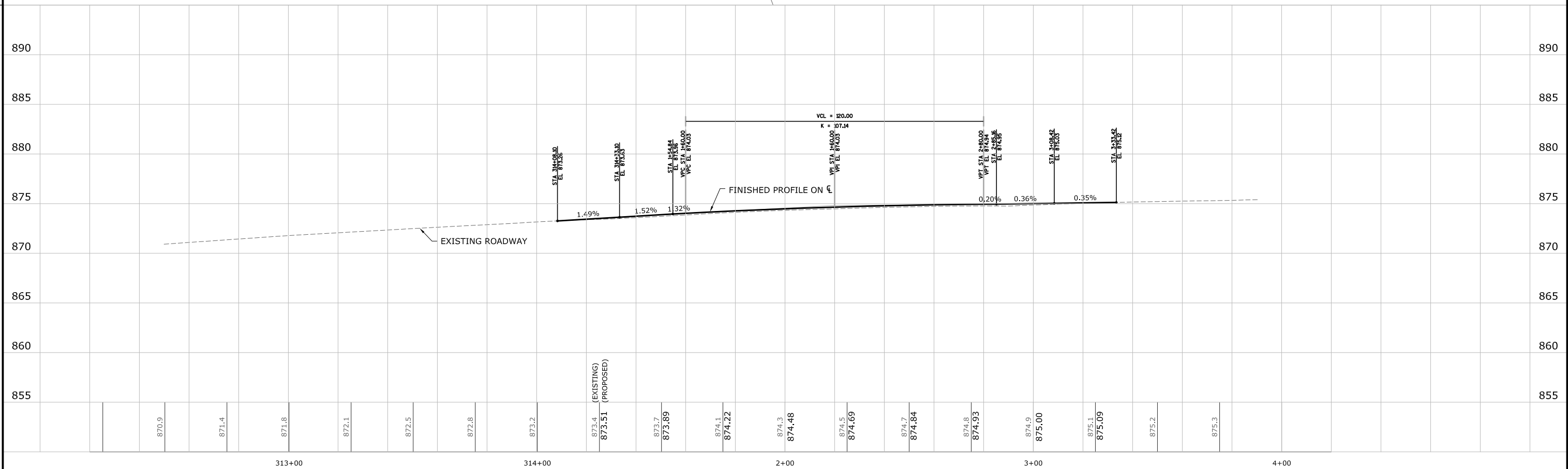
****ITEMS AND QUANTITIES LISTED FOR INFORMATION ONLY; NON-BID ITEMS**

PROJECT NUMBER:	1630-02-70	HWY:	USH 53	COUNTY:	TREMPEALEAU	MISCELLANEOUS QUANTITIES	SHEET NO:	E
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5



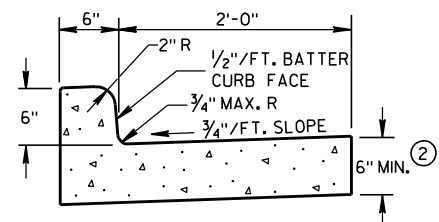
5



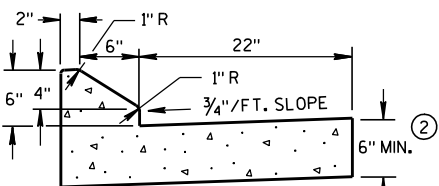
PROJECT NUMBER:	1630-02-70	HWY:	USH 53	COUNTY:	TREMPEALEAU	PLAN & PROFILE	SHEET NO:	E
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Standard Detail Drawing List

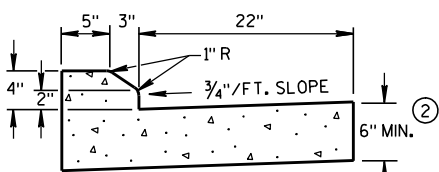
08D01-17	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08E10-02	INLET PROTECTION TYPE A, B, C AND D
09G02-03A	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03B	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03C	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
13A03-05	CONCRETE PAVEMENT SHOULDERS
13B02-07A	CONCRETE PAVEMENT APPROACH SLAB
14B07-14A	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14B	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14C	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14D	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14E	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14F	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14G	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14H	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
15C08-16A	PAVEMENT MARKING (MAINLINE)
15D33-03	TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS



TYPES A & D ①

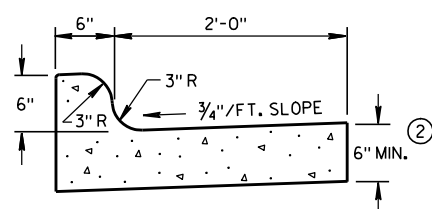


6" SLOPED CURB TYPES G & J ①

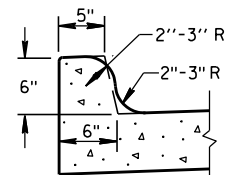
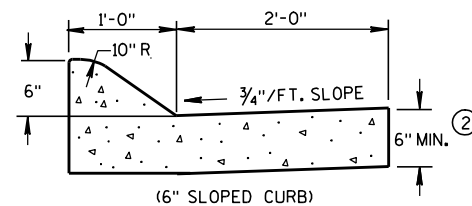


4" SLOPED CURB TYPES G & J ①

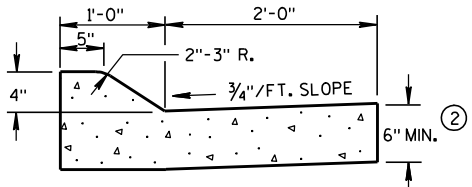
CONCRETE CURB & GUTTER 30"



TYPES K & L ①

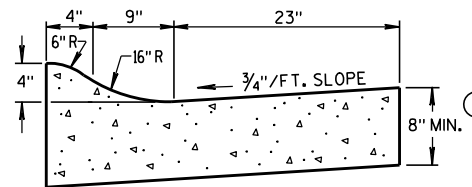
OPTIONAL CURB SHAPE
FOR TYPES K & L ①

(6" SLOPED CURB)

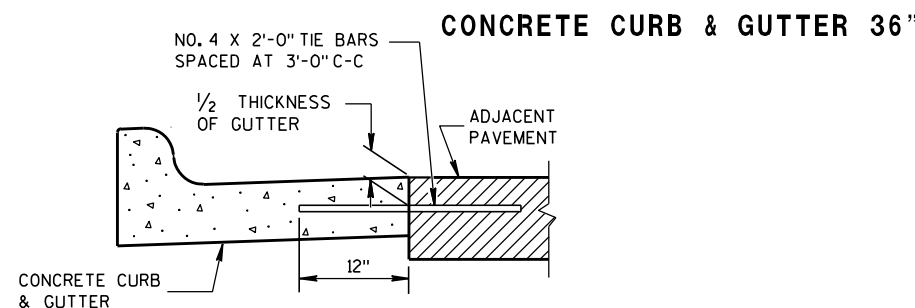


(4" SLOPED CURB)

TYPES A & D ①

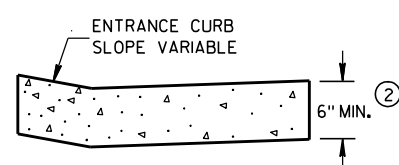


4" SLOPED CURB TYPES R & T ① ④



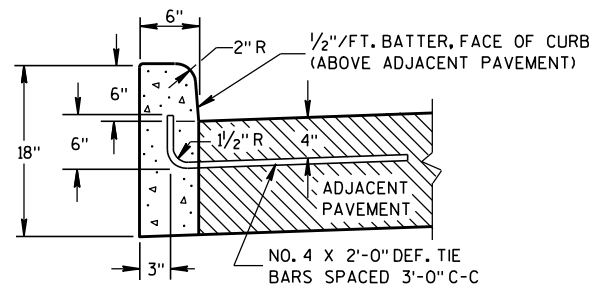
CONCRETE CURB & GUTTER 36"

TYPICAL TIE BAR LOCATION ①



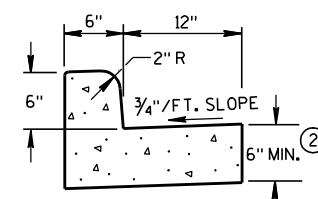
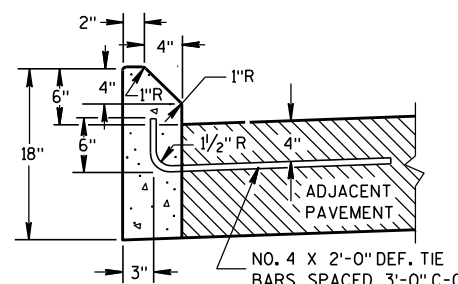
DRIVEWAY ENTRANCE CURB

(WHEN DIRECTED BY THE ENGINEER)



TYPES A & D ①

CONCRETE CURB

TYPES A & D
CONCRETE CURB & GUTTER 18"

TYPES G & J ①

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

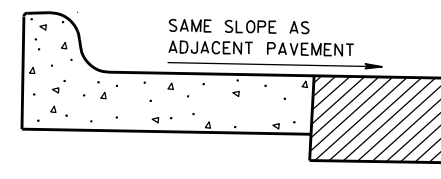
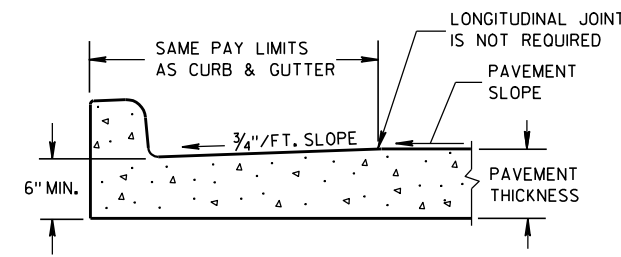
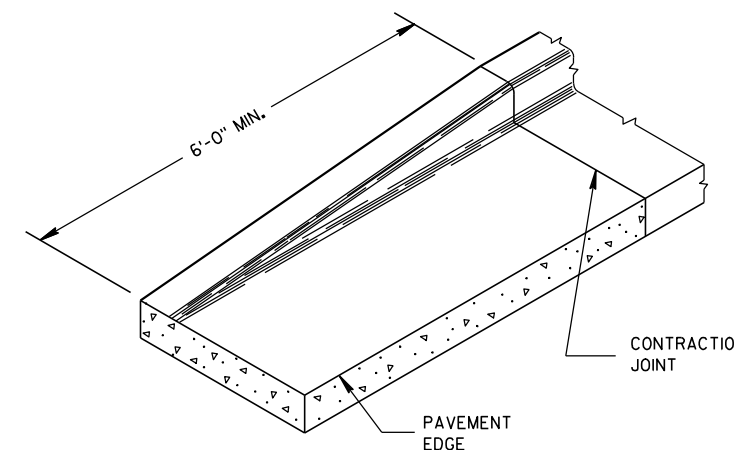
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

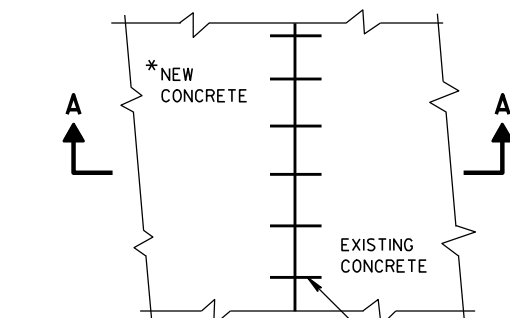
WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

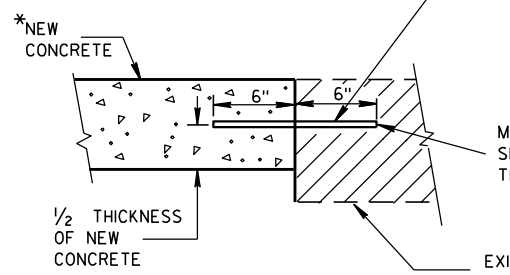
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K AND R.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ④ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑤ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.

REVERSE SLOPE GUTTER ⑤
(TYPICAL FOR ALL CURB & GUTTER TYPES)PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER

END SECTION CURB & GUTTER



PLAN VIEW

SECTION A-A
TIE BARS DRILLED
INTO EXISTING PAVEMENT

*NEW CURB & GUTTER,
SURFACE DRAINS,
CONCRETE PAVEMENT
OR OTHER NEW CONCRETE.

MAXIMUM DRILL HOLE
SIZE IS 1/8" GREATER
THAN TIE BAR DIAMETER

EXISTING
CONCRETE

CONCRETE CURB, CONCRETE
CURB & GUTTER AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

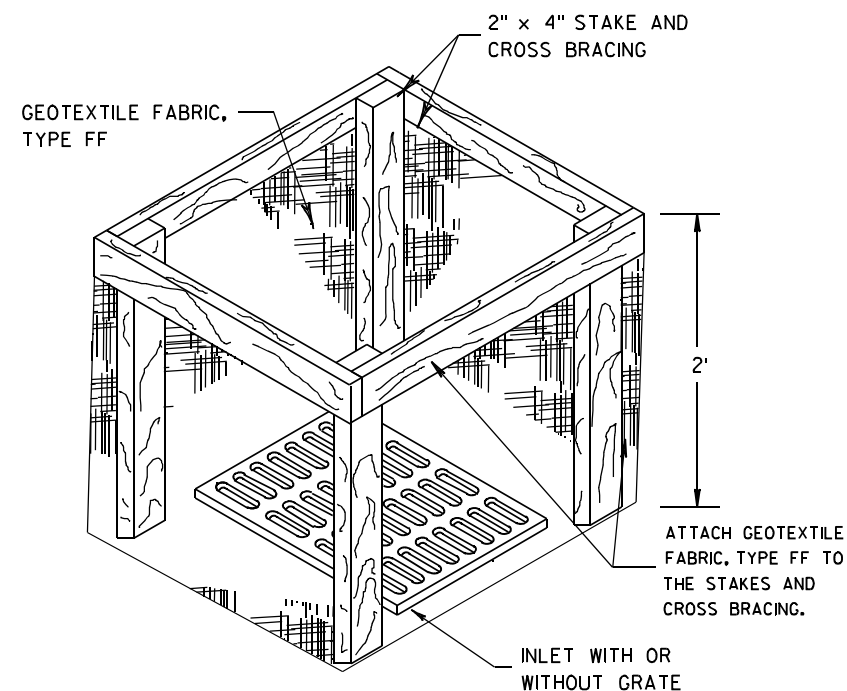
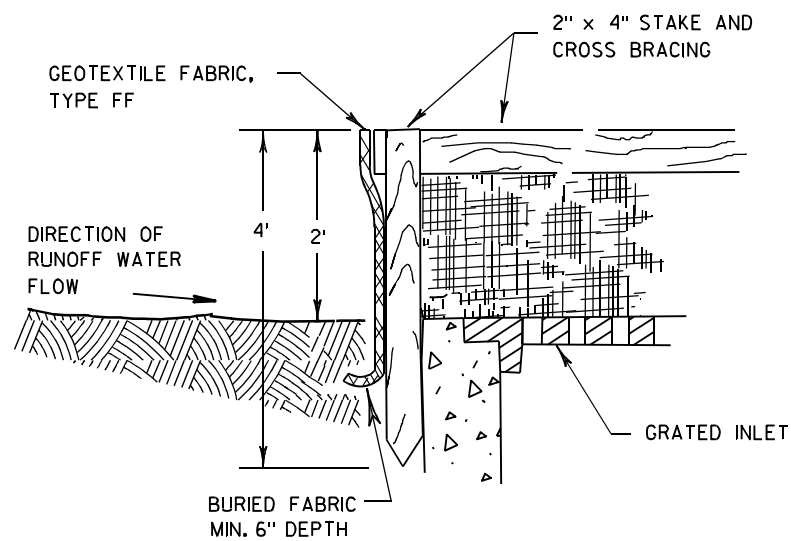
APPROVED

9/4/08

DATE

FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



INLET PROTECTION, TYPE A

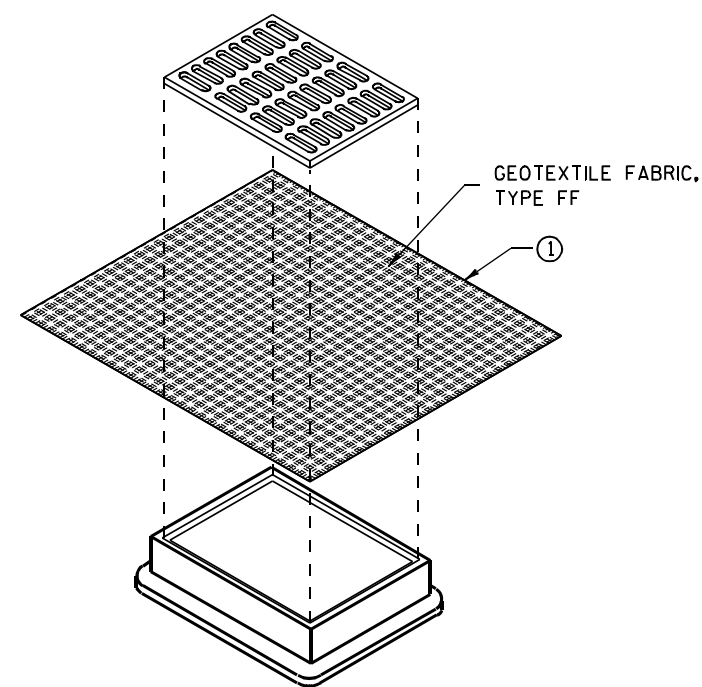
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

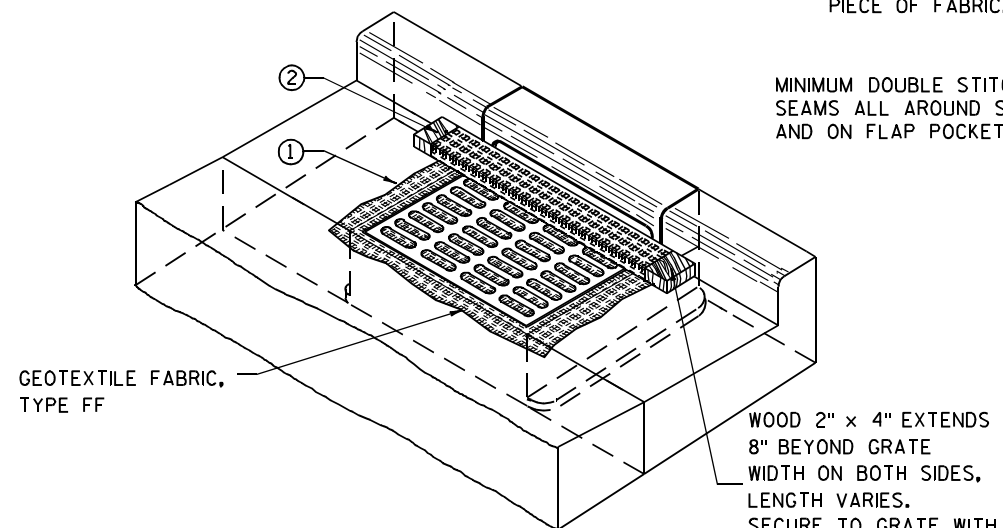
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

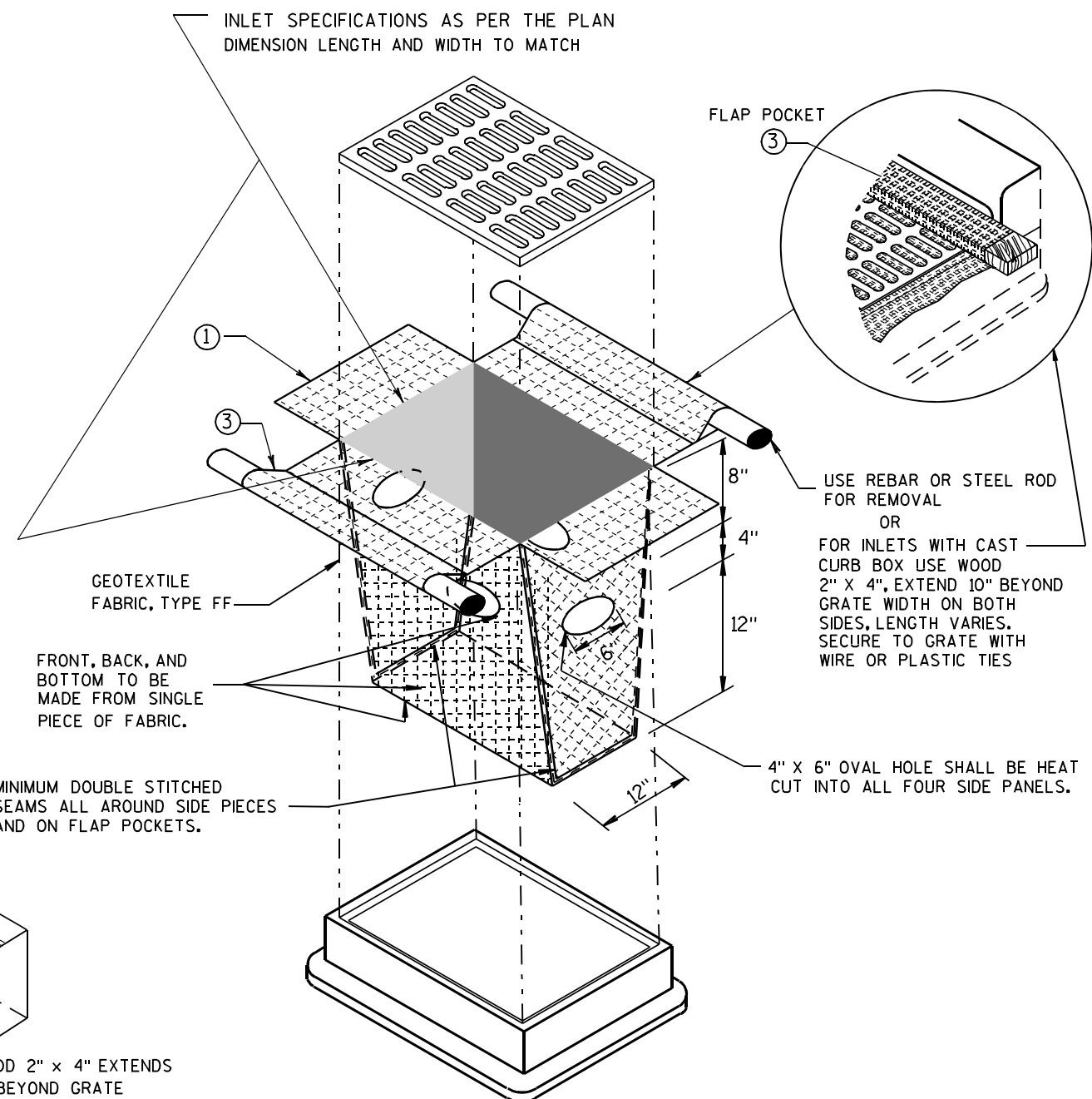
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLOWER THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



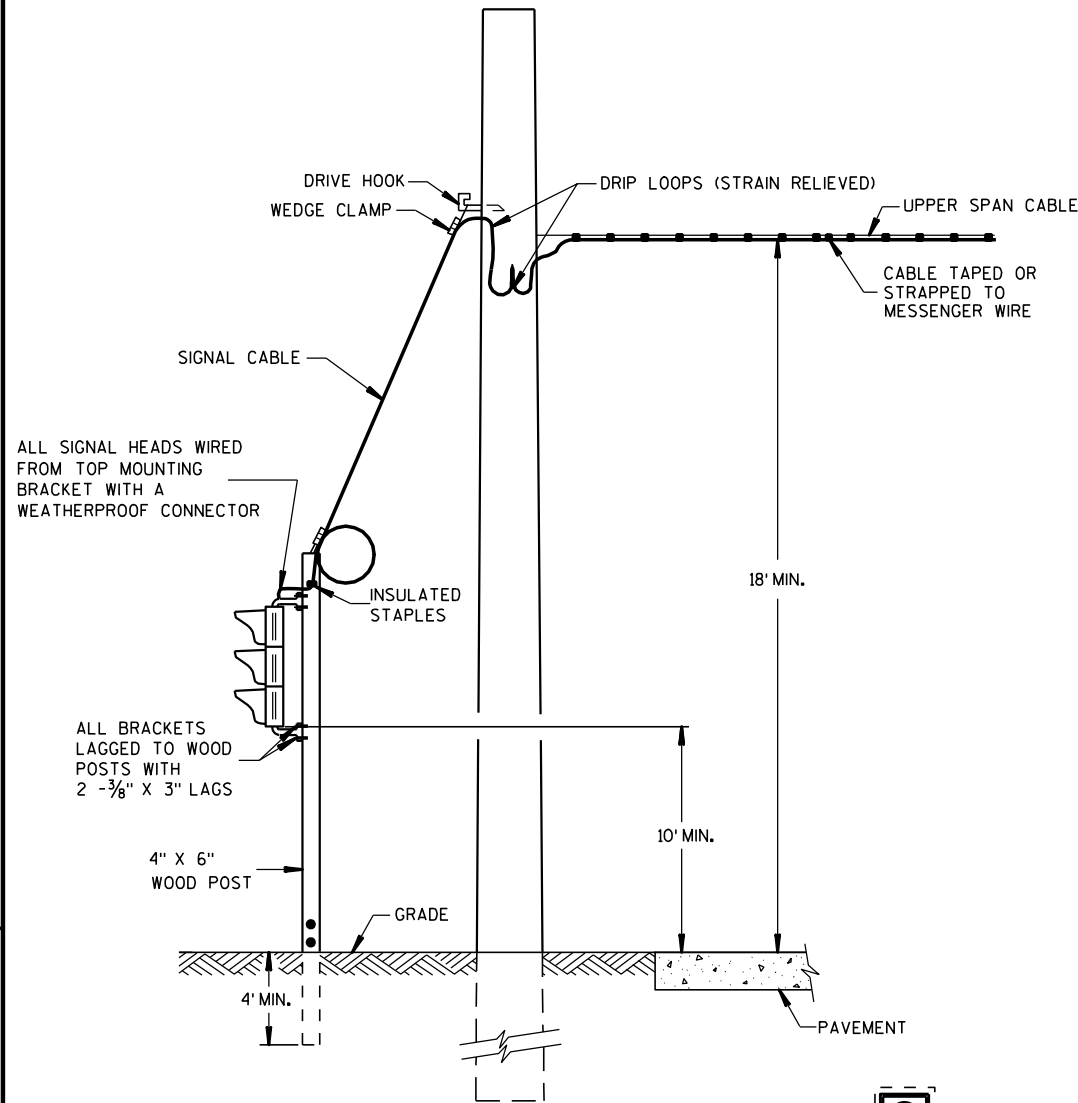
INLET PROTECTION, TYPE D

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

**INLET PROTECTION
TYPE A, B, C, AND D**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

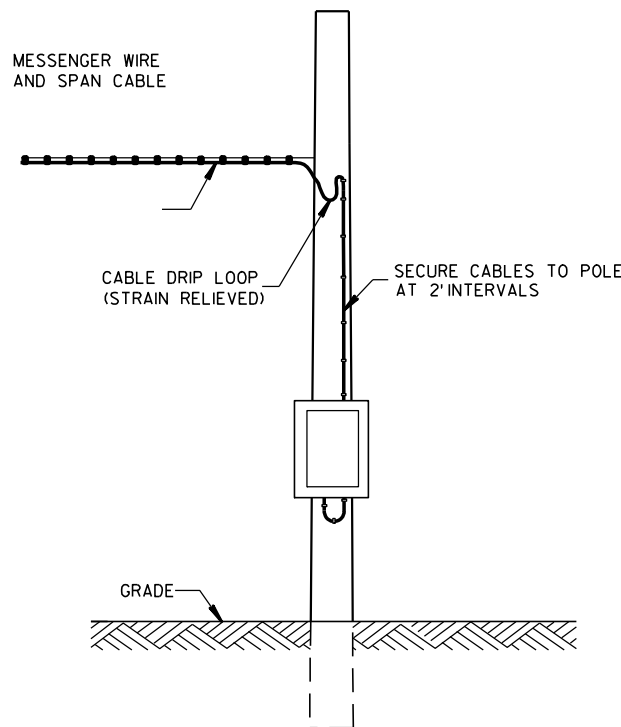
APPROVED
10/16/02 /S/ Beth Cannestra
DATE
FHWA CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL DROP TO TRAFFIC SIGNAL FACE

OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES	
SPEED LIMIT	OFFSET DISTANCE**
GREATER THAN 45 MPH	18 FT
45 MPH OR LESS	12 FT
45 MPH OR LESS W/ CURBS	2 FT
**NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.	

MINIMUM POLE LENGTHS	CLASS	MINIMUM BURIAL DEPTHS
25 FEET	V	5 FEET
30 FEET	V	6 FEET
35 FEET	IV	7 FEET
40 FEET	IV	8 FEET
45 FEET	IV	9 FEET



POLE MOUNT CABINET INSTALLATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAYBE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY POLES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

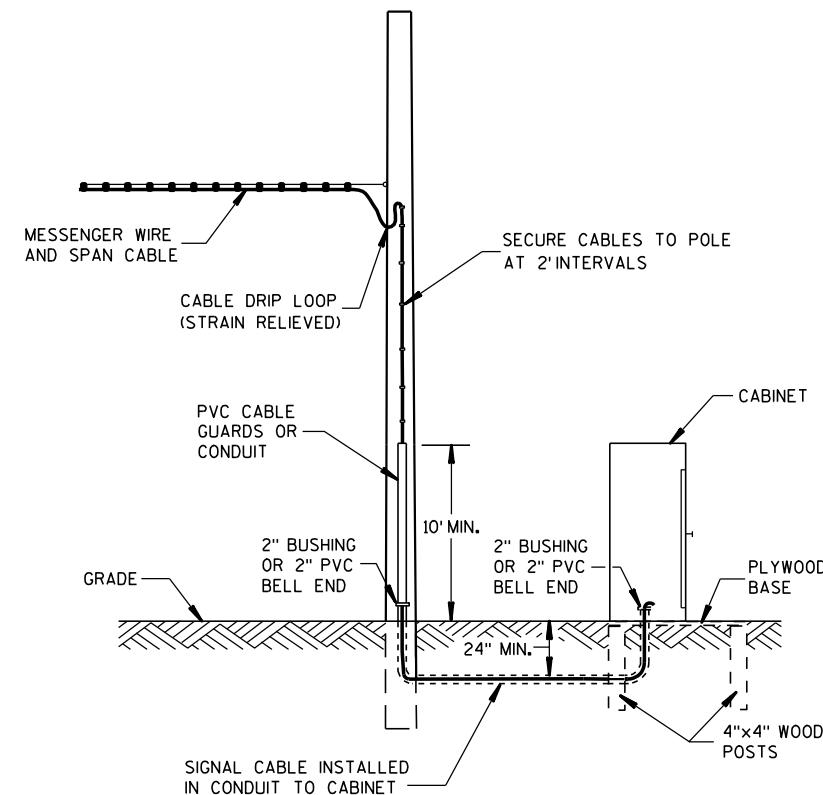
WOOD POLES (NONBREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAMGUARD, ETC.).

WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

VERTICAL CLEARANCE ETC. PER NEC.

TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

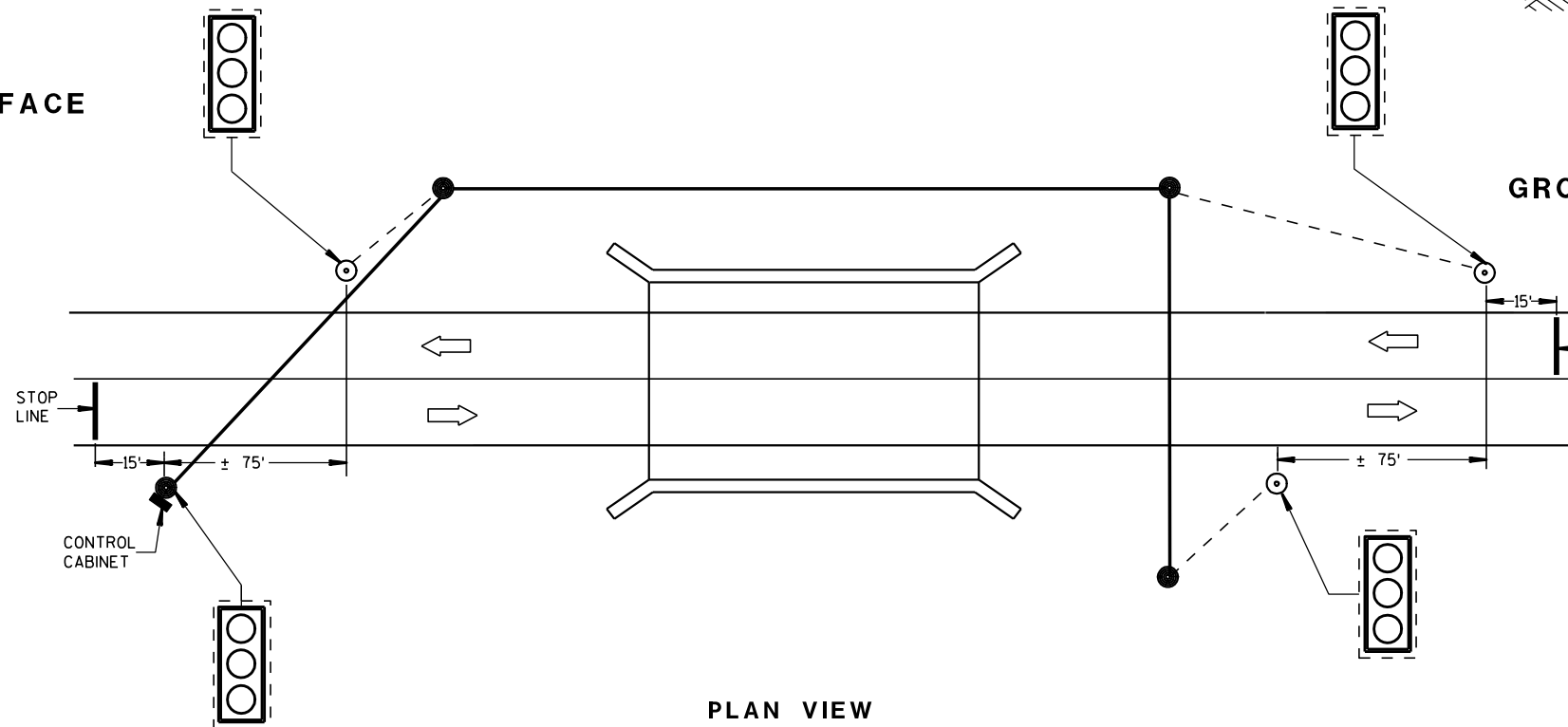
EACH TRAFFIC SIGNAL FACE SHALL HAVE A BACKPLATE.



GROUND MOUNT CABINET INSTALLATION

LEGEND

- WOOD POLE (NONBREAKAWAY)
- WOOD POST (BREAKAWAY)
- SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER
- LED TRAFFIC SIGNAL FACE WITH BACKPLATE
- DIRECTION OF TRAFFIC

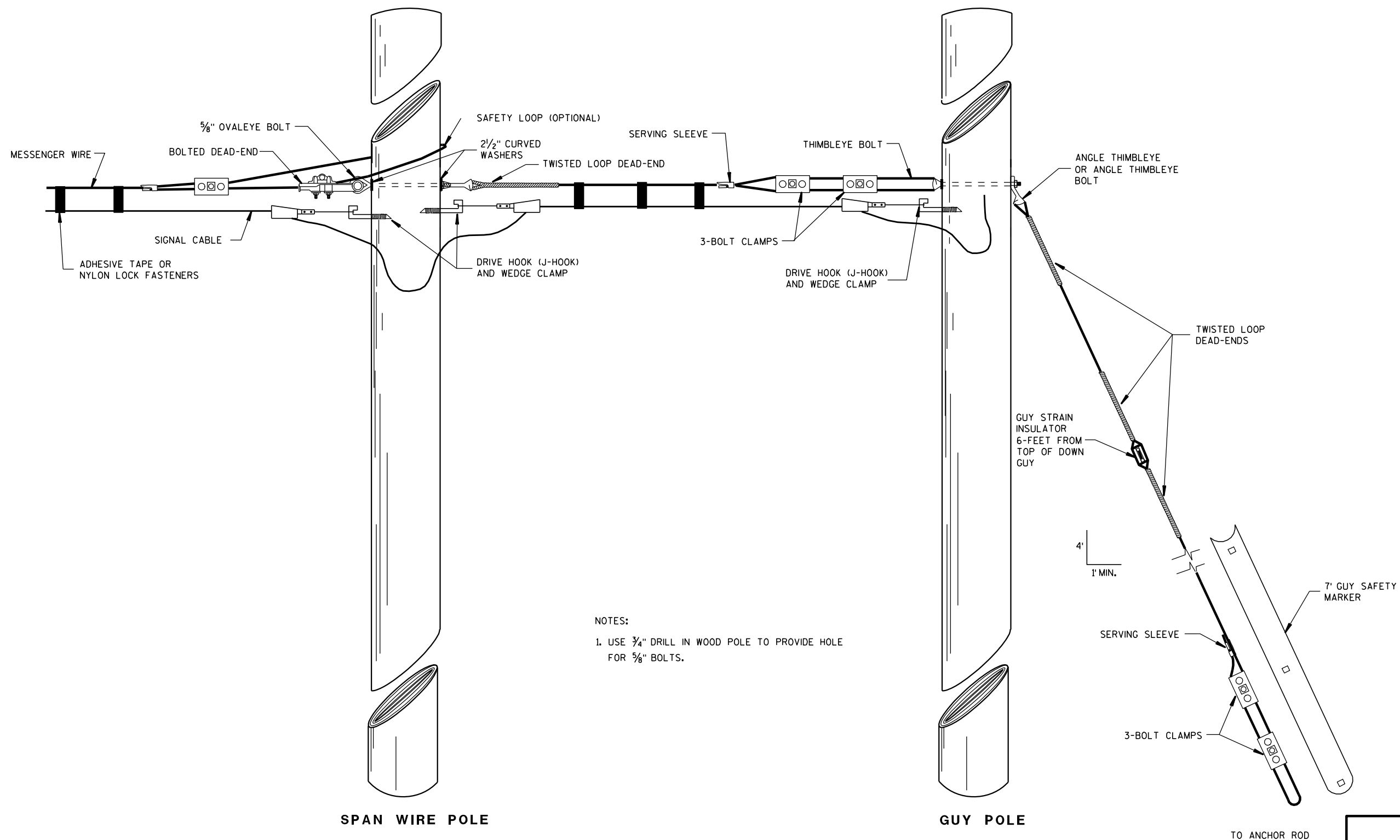


PLAN VIEW
TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/2/2011 DATE /S/ Thomas J. Goring STATE ELECTRICAL ENGINEER FOR HWYS
FHWA



NOTES:
1. USE $\frac{3}{4}$ " DRILL IN WOOD POLE TO PROVIDE HOLE FOR $\frac{5}{8}$ " BOLTS.

TYPICAL DEAD-ENDINGS OR GUYING

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

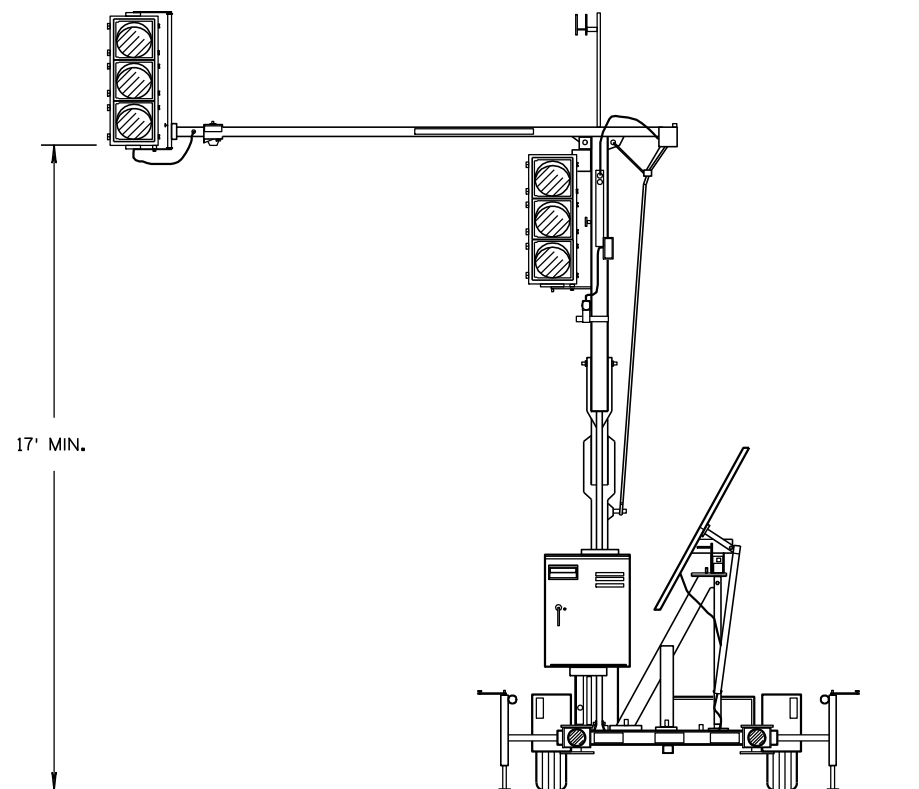
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/2/2011
DATE

/S/ Thomas J. Goring
STATE ELECTRICAL ENGINEER FOR HWYS

FHWA

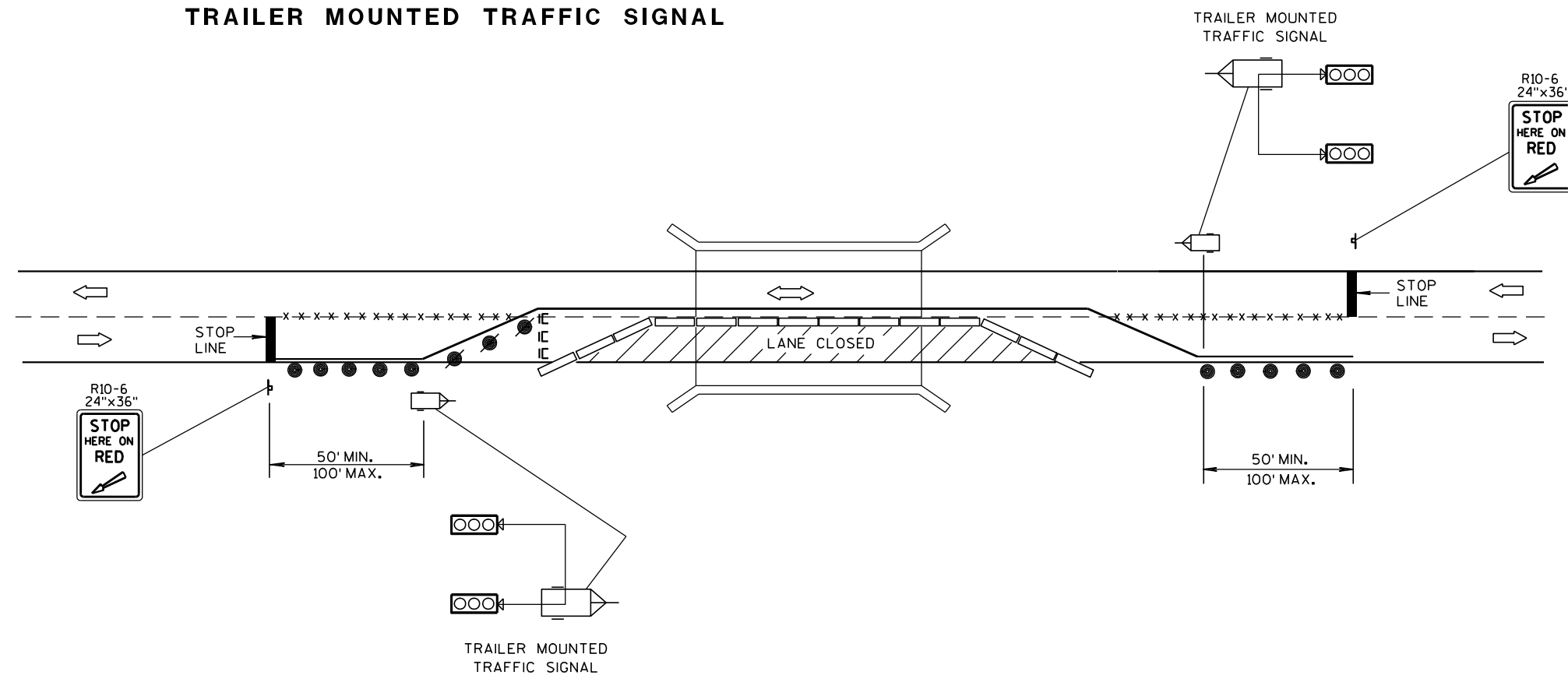


TRAILER MOUNTED TRAFFIC SIGNAL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15 D 33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

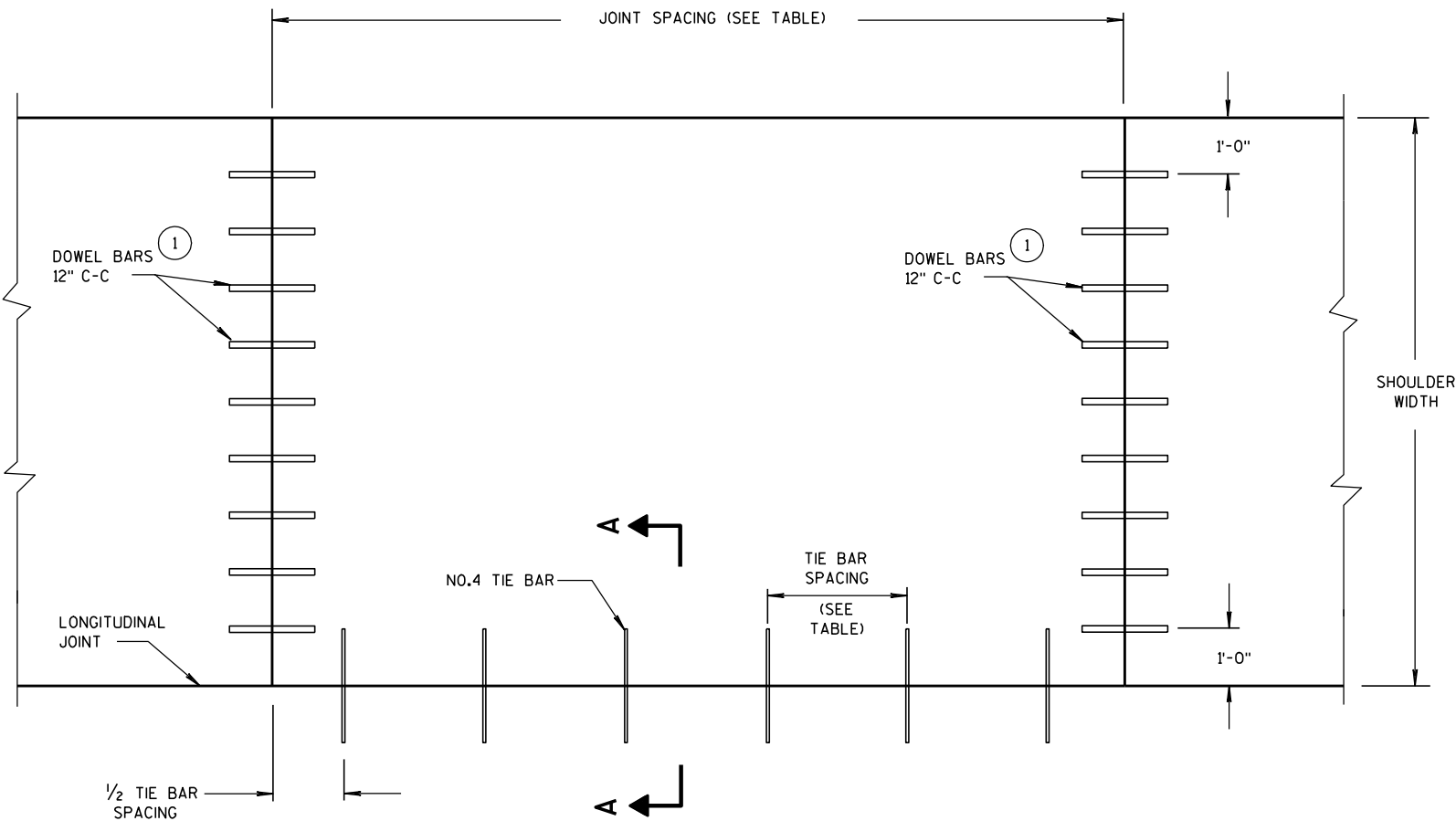
LEGEND

- ⌚ POST MOUNTED SIGN
- *-x-* REMOVING PAVEMENT MARKING
- IC TYPE III BARRICADE WITH SIGN
- /● DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY-BURN)
- ▬ TEMPORARY PRECAST CONCRETE BARRIER
- ⌚ TRAILER MOUNTED TRAFFIC SIGNAL
- ➡ DIRECTION OF TRAFFIC FLOW

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/2/2011 /S/ Thomas J. Goring
DATE STATE ELECTRICAL ENGINEER FOR HWYS
FHWA



PLAN VIEW
CONCRETE PAVEMENT SHOULDER

PAVEMENT TYPE OF TRAFFIC LANES	TIE BAR SPACING	SHOULDER JOINT SPACING
NON-REINFORCED	30"	MATCH JOINT SPACING OF ADJACENT TRAFFIC LANE
CONTINUOUSLY REINFORCED	30"	15' FOR 6' TO 10' WIDE SHOULDER
CONTINUOUSLY REINFORCED	36"	12' FOR 3' WIDE SHOULDER

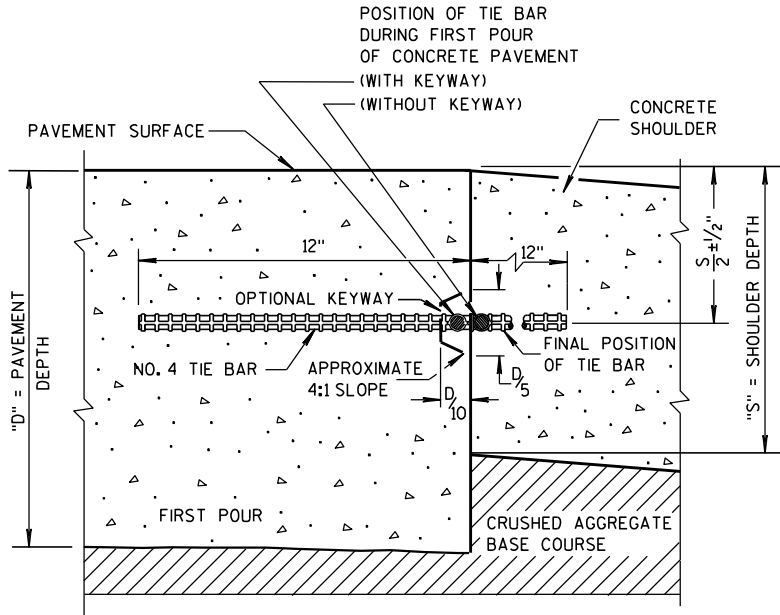
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRANSVERSE JOINT DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

FINISH THE SHOULDER PAVEMENT CONFORMING TO SUBSECTION 415.3.8 OF THE STANDARD SPECIFICATIONS.

TIE BARS SHALL CONFORM TO SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.



SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT

1
PAVEMENT DEPTH, DOWEL BAR SIZE
AND JOINT SPACING TABLE

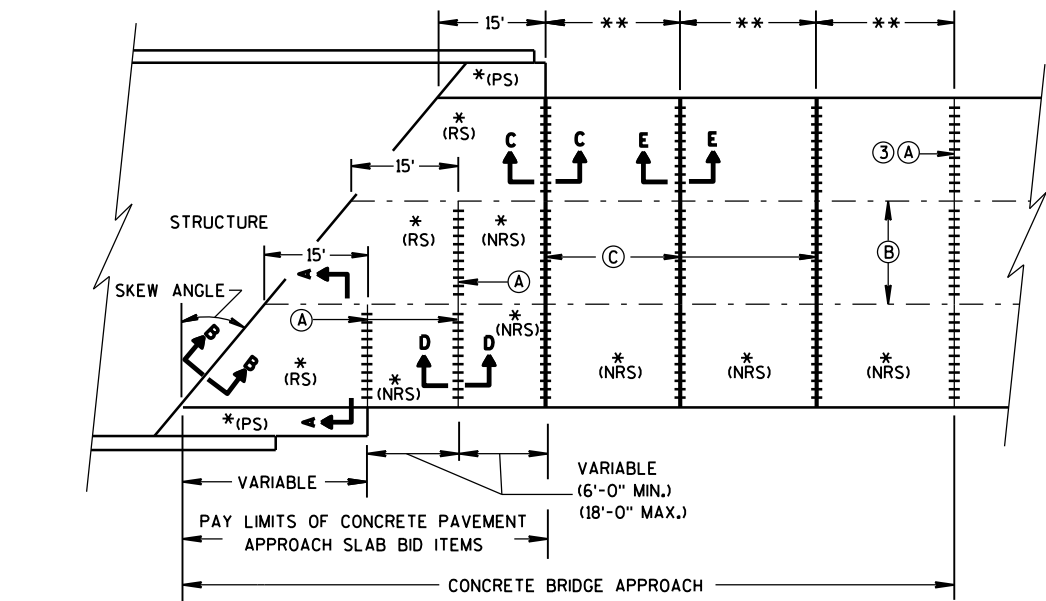
PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

FOR DOWELED CONCRETE SHOULDER WITH TRAPEZOIDAL CROSS SECTIONS, CHOSE THE APPROPRIATE DOWEL BAR DIAMETER BASED ON THE SMALLER PAVEMENT DEPTH (LIKELY THE OUTSIDE EDGE OF THE SHOULDER). IF USING BASKETS, USE BASKETS FOR THE AVERAGE THICKNESS OF THE CROSS SECTION.

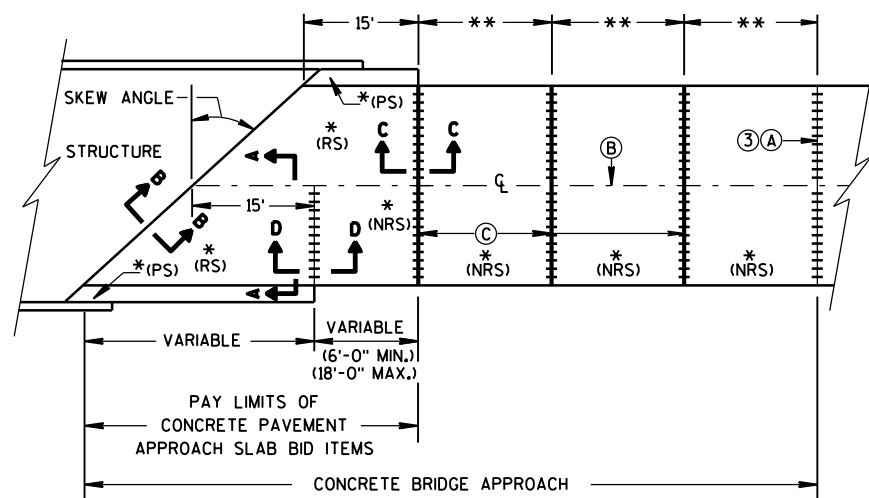
CONCRETE PAVEMENT SHOULDERS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

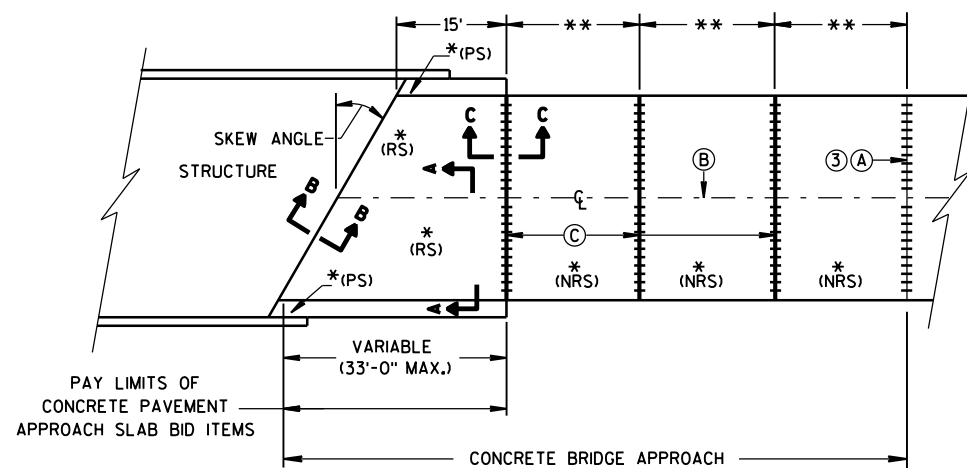
APPROVED
8/15/2011 /S/ Deb Bischoff
DATE PAVEMENT POLICY & DESIGN ENGINEER
FHWA



SKewed APPROACH
(PAVEMENT MORE THAN 2 LANES)



SKews > 30°
(PAVEMENT WIDTH ≤ 30')



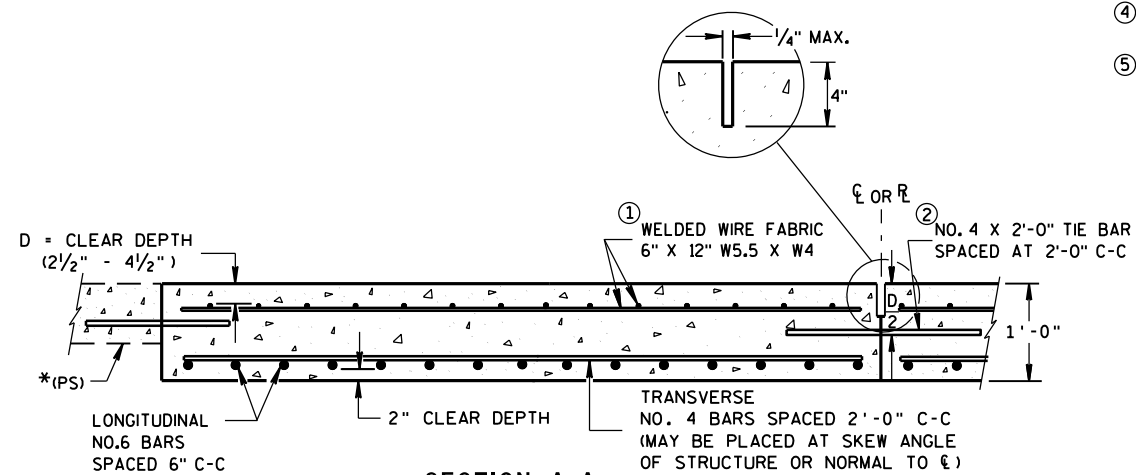
SKews ≤ 30°
(PAVEMENT WIDTH ≤ 30')
APPROACH SLAB AND ADJACENT PAVEMENT

*(RS) = REINFORCED CONCRETE SLAB
*(PS) = PAVED CONCRETE SHOULDER: CONCRETE PAVEMENT, OR CONCRETE SURFACE DRAIN
(SEE DETAILS ELSEWHERE IN THE PLAN)
*(NRS) = NON-REINFORCED CONCRETE SLAB

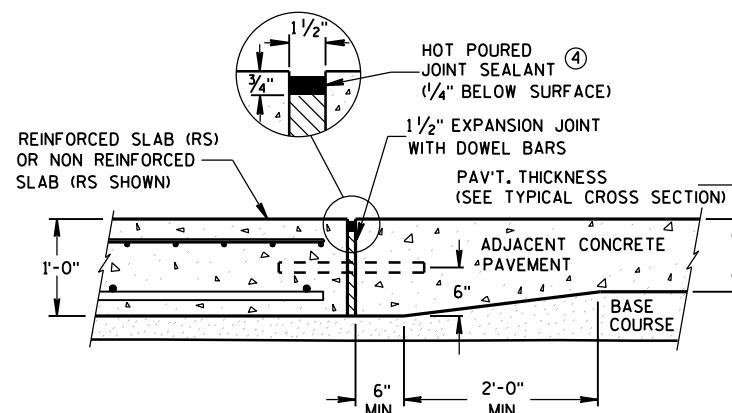
**STANDARD TRANSVERSE JOINT SPACING
(SEE SDD 13C4, SDD 13C11, & SDD 13C13)

***STANDARD DOWEL BAR DIAMETER
(SEE SDD 13C11, & SDD 13C13)

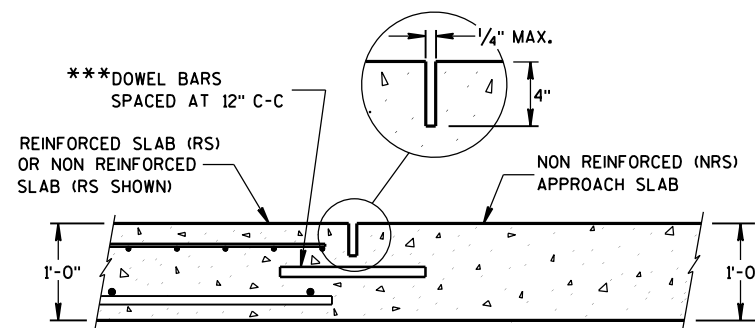
- (A) STANDARD CONTRACTION JOINT NORMAL TO R_L OR R_C
(B) STANDARD LONGITUDINAL JOINT AND TIE BARS.
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO R_L OR R_C



SECTION A-A
REINFORCEMENT POSITIONING DETAIL



SECTION C-C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT



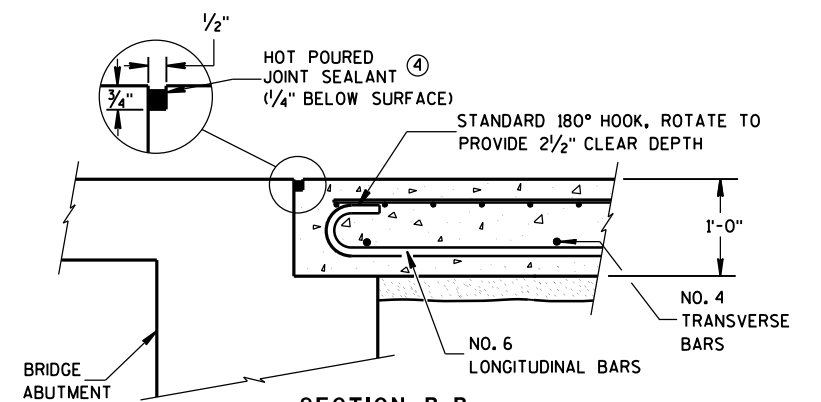
SECTION D-D
CONTRACTION JOINT

GENERAL NOTES

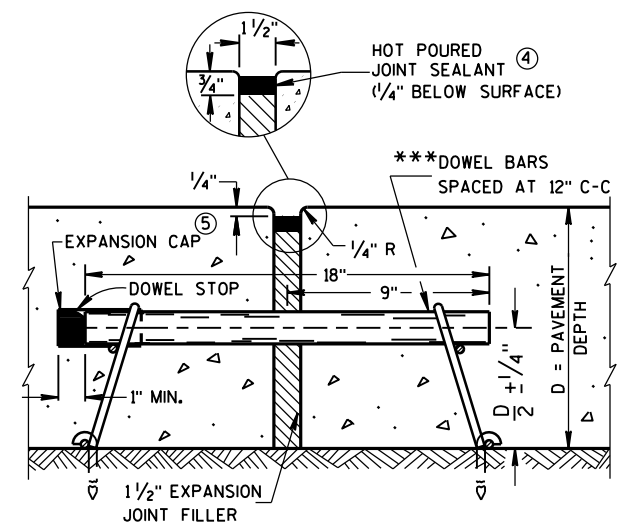
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT DOWEL A CONTRACTION JOINT THAT ABUTS AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



SECTION B-B
BEND DETAIL
BOTTOM REINFORCEMENT



SECTION E-E
EXPANSION JOINT

CONCRETE BRIDGE
APPROACH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

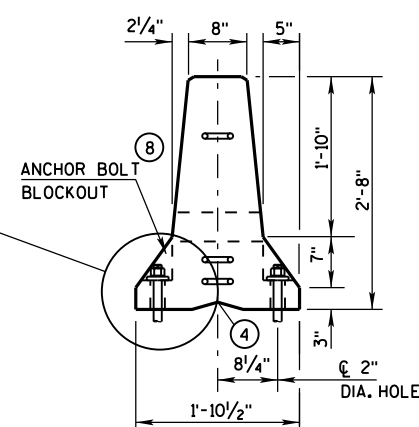
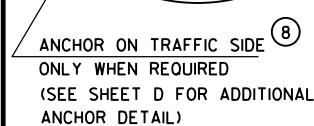
APPROVED

June, 2014

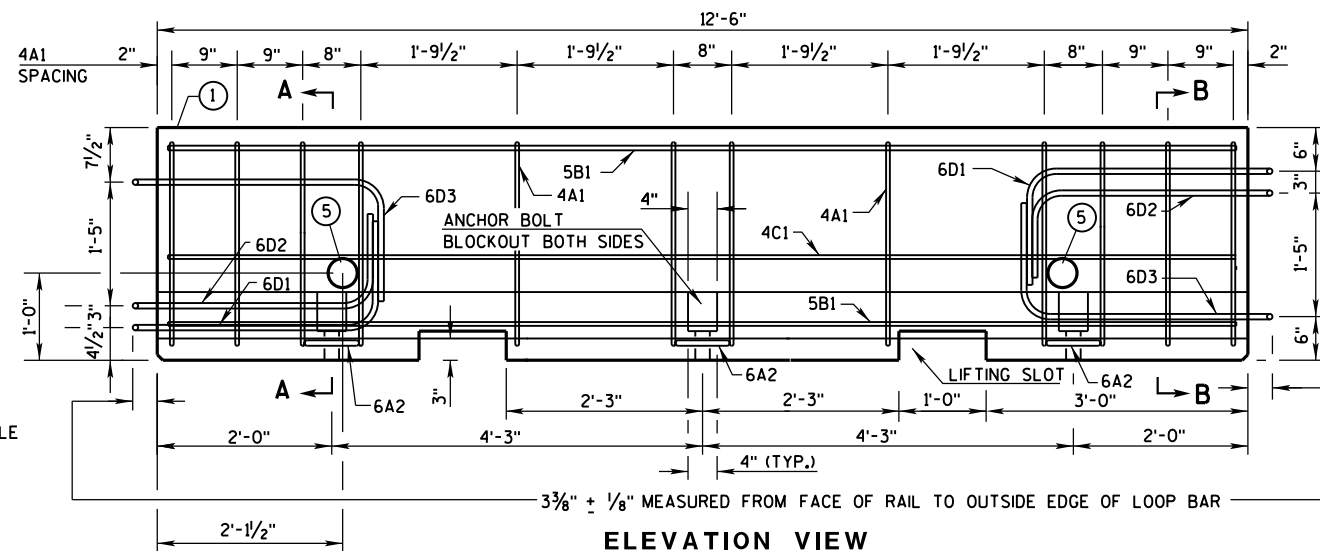
DATE

FHWA

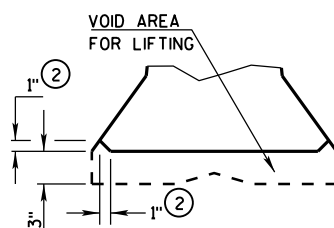
/S/ Deb Bischoff
PAVEMENT POLICY & DESIGN ENGINEER



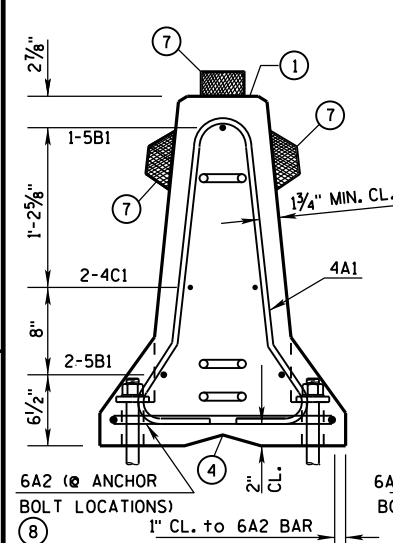
END VIEW



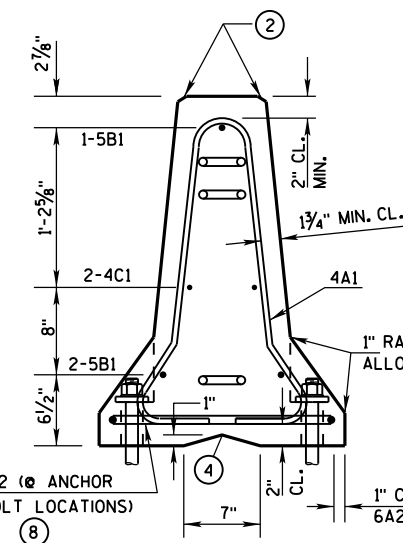
ELEVATION VIEW



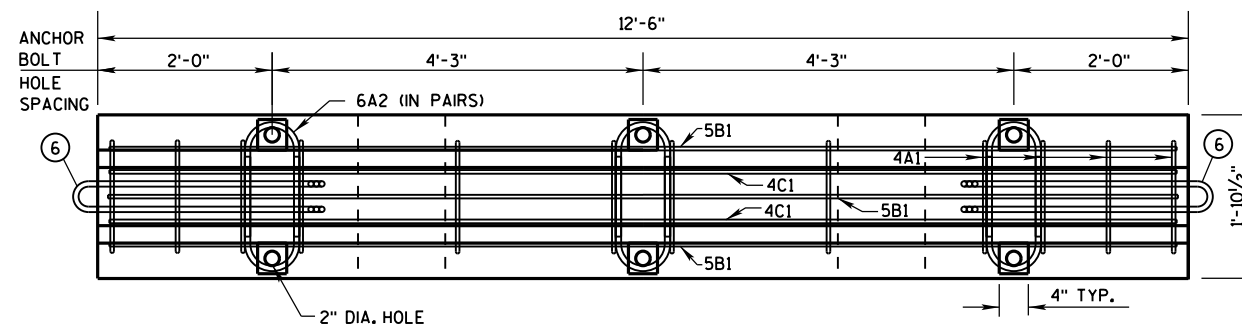
DETAIL "B"
LIFTING SLOT DETAIL



SECTION A-A
(STIRRUP PLACEMENT)

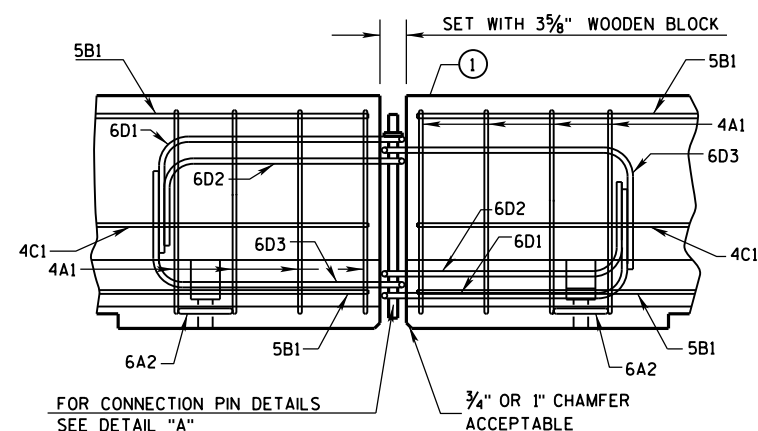


SECTION B-B
(STIRRUP PLACEMENT)

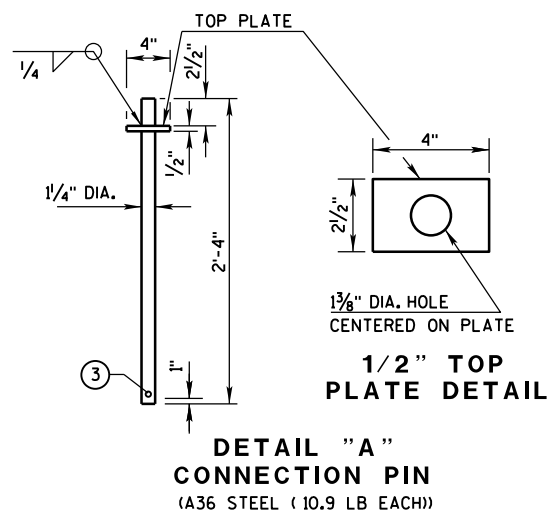


PLAN VIEW

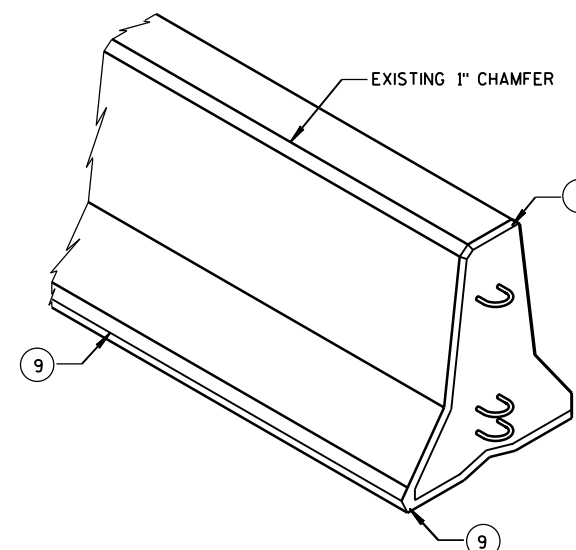
DETAILS OF BARRIER SECTION



DETAILS OF BARRIER CONNECTION



DETAIL "A"
CONNECTION PIN
(A36 STEEL (10.9 LB EACH))



GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-14(d) THRU 14B7-14(h).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE $\frac{3}{4}$ " SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A $3\frac{1}{2}$ " PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN $\frac{1}{8}$ " OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

INSTALL MECHANICAL OR EPOXY ANCHORS PER MANUFACTURER'S RECOMMENDATIONS.
PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - a. TYPE: WICBTP
 - b. MANUFACTURER
 - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ A $\frac{3}{8}$ " HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- ④ "V" NOTCH IS OPTIONAL.
- ⑤ THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- ⑥ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- ⑦ USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURES INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- ⑧ SEE SHEET D FOR ANCHORING CRITERIA.
- ⑨ 1" CHAMFER OPTIONAL.

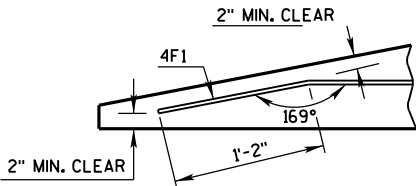
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

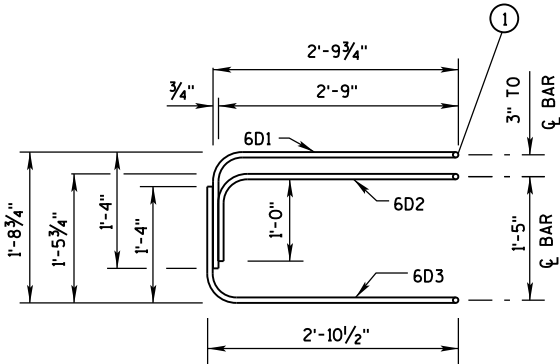
BARRIER TAPER SECTION
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

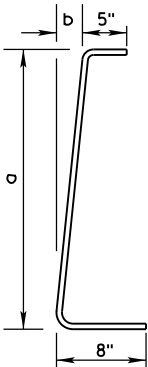
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"
BENT BAR DETAIL



ELEVATION
LOOP BAR ASSEMBLY



4V BARS
2 AT EACH SIZE REQUIRED
FOR STIRRUP ASSEMBLY

BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

TAPER BARRIER SECTION

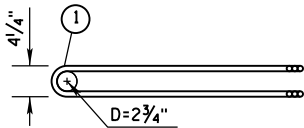
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION
BILL OF MATERIALS

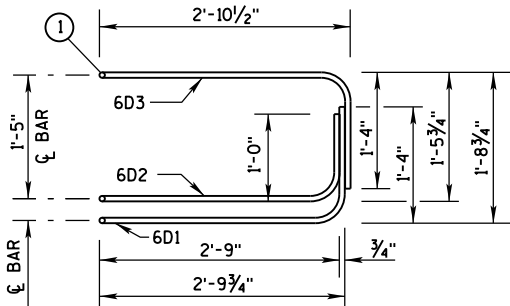
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

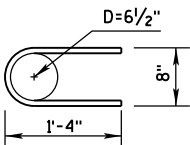


PLAN VIEW
LOOP BAR ASSEMBLY

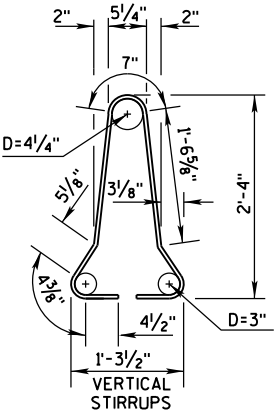
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

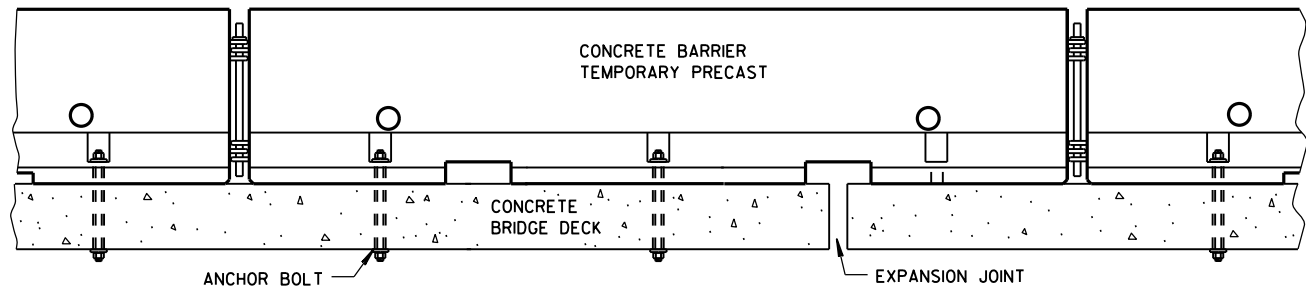
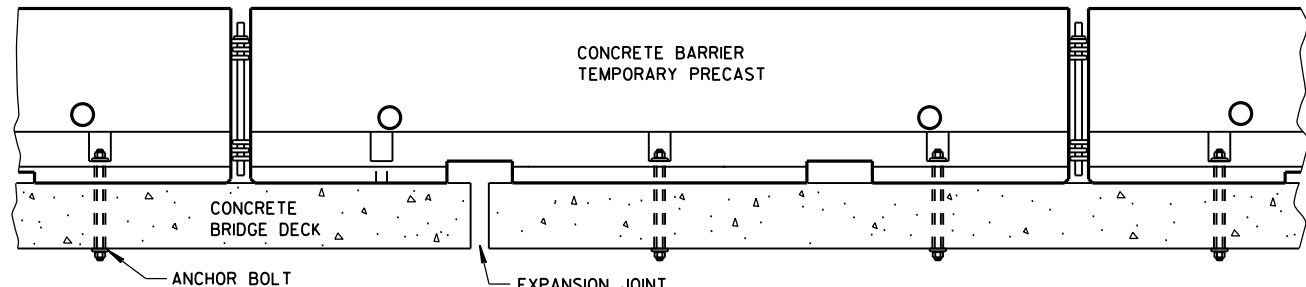


4A1

BARRIER SECTION

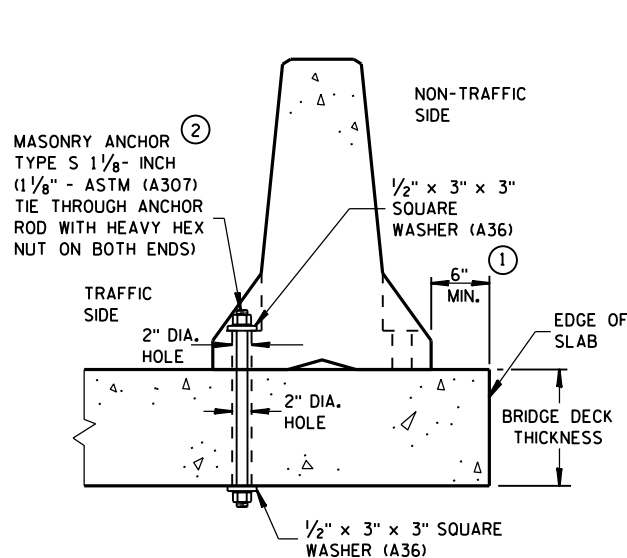
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



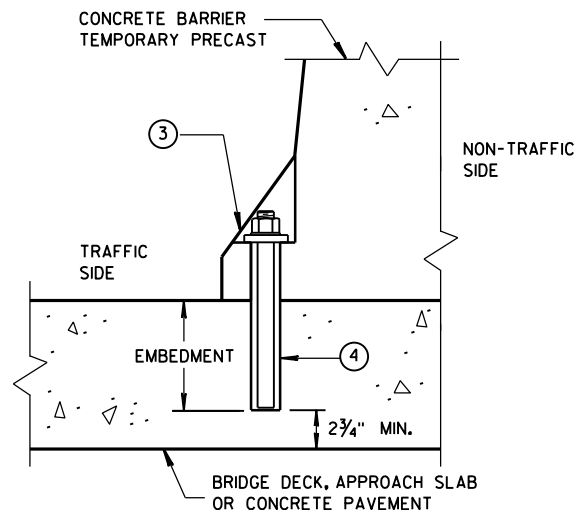
TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



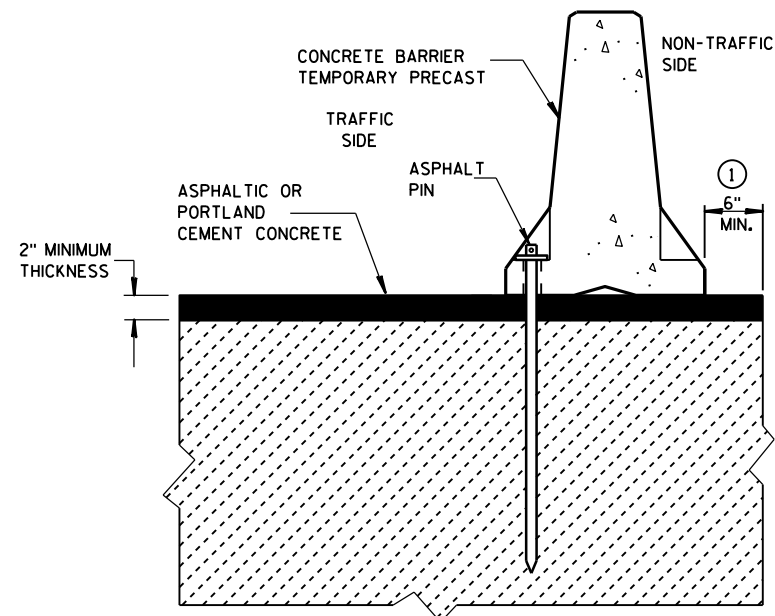
THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



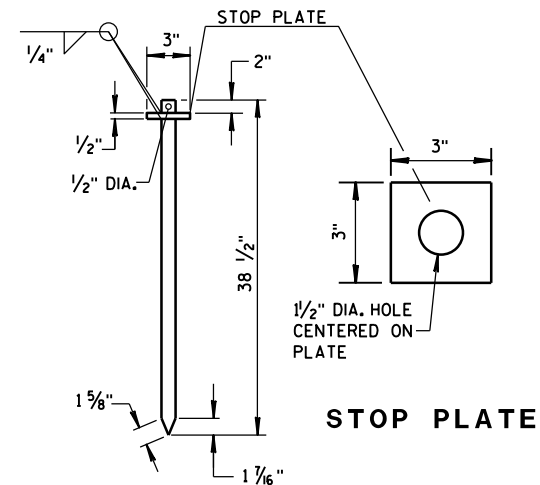
REMOVABLE ADHESIVE BONDED ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)

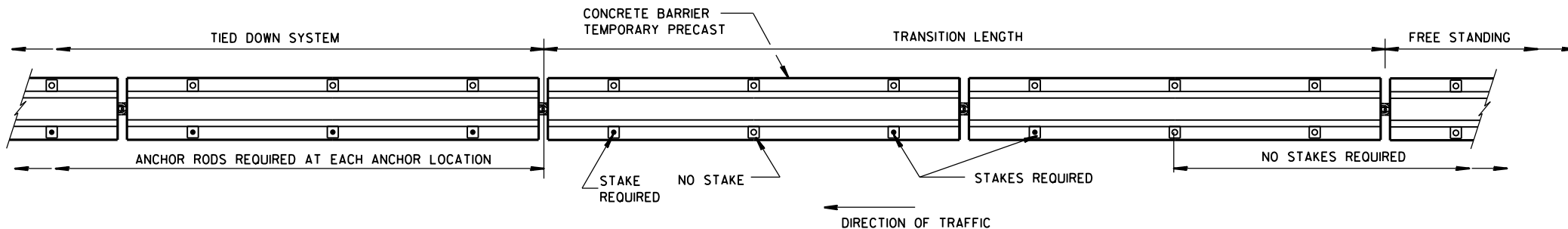


STAKE DOWN INSTALLATION FOR ASPHALTIC OR PORTLAND CEMENT CONCRETE SURFACE

(STAKING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST)



ASPHALT PIN
(ASTM A36 STEEL)



PLAN VIEW

FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

GENERAL NOTES

- CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" SHALL BE ANCHORED IF:
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 4 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 45 MPH OR GREATER, OR

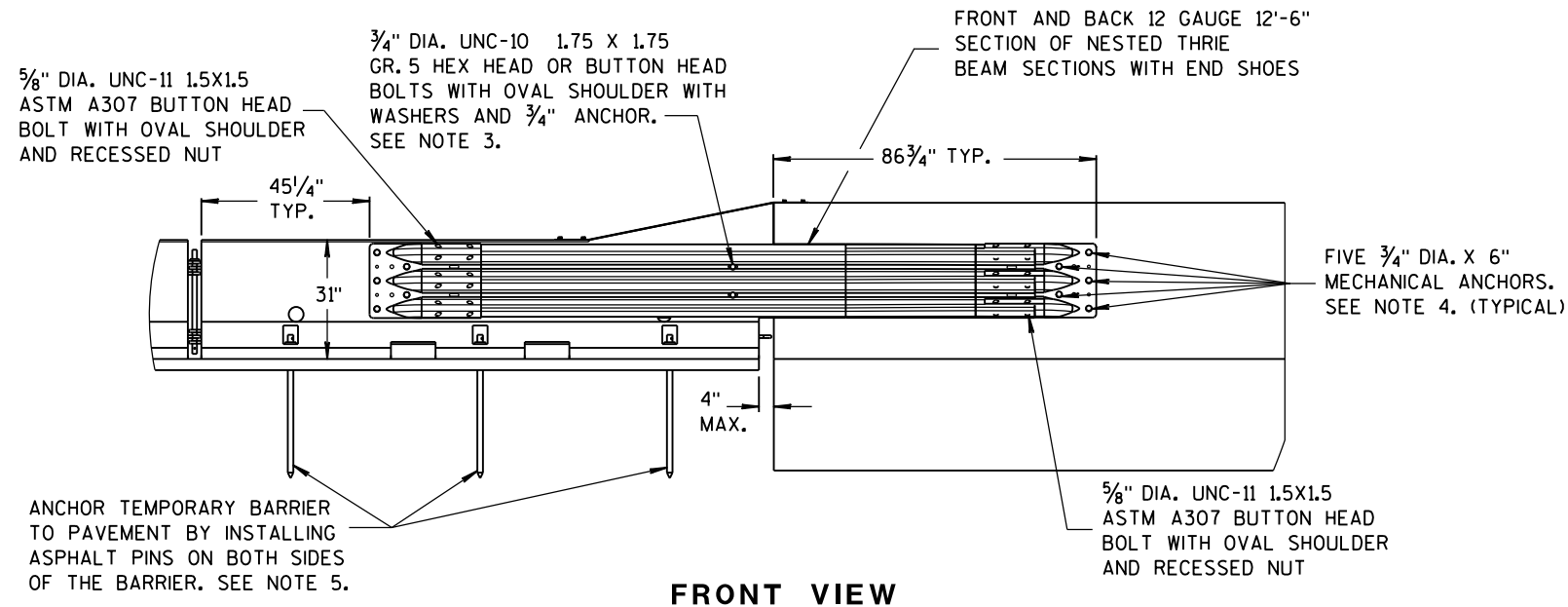
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 2 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 40 MPH OR LESS.
- ANCHORING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST.

WITH THE APPROVAL OF THE ENGINEER, REMOVABLE ADHESIVE BONDED (EPOXY) ANCHOR BOLT INSTALLATION MAY BE USED IN LIEU OF THROUGH BOLTED ANCHOR INSTALLATION. THE ADHESIVE BONDED ANCHOR BOLT MUST BE REMOVABLE. USE ASTM (A307) MASONRY ANCHORS TYPE S 1 1/8-INCH, EMBEDDED TO A DEPTH SUFFICIENT TO DEVELOP THE ULTIMATE CAPACITY OF THE ANCHOR BOLT AND PROVIDE DOCUMENTATION TO CONFIRM THIS.

UPON REMOVAL OR RELOCATION OF THE BARRIER UNITS, REMOVE ALL ANCHOR BOLTS AND COMPLETELY FILL IN THE REMAINING HOLES IN CONCRETE BRIDGE DECKS, CONCRETE APPROACH SLABS AND CONCRETE PAVEMENTS THAT ARE TO REMAIN, WITH A NON-SHRINK COMMERCIAL GROUT OR EPOXY MATERIAL IDENTIFIED ON THE CURRENT WISDOT APPROVED PRODUCTS LIST.
- 1/8" DIAMETER A307 THREADED ROD, 1/2" x 3" x 3" SQUARE PLATE WASHER WITH ASTM A36 STEEL, ASTM A563A HEAVY HEX NUT.
- ADHESIVE ANCHORS WITH A MINIMUM BOND STRENGTH OF 1,800 PSI AND 5/4" EMBEDMENT. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

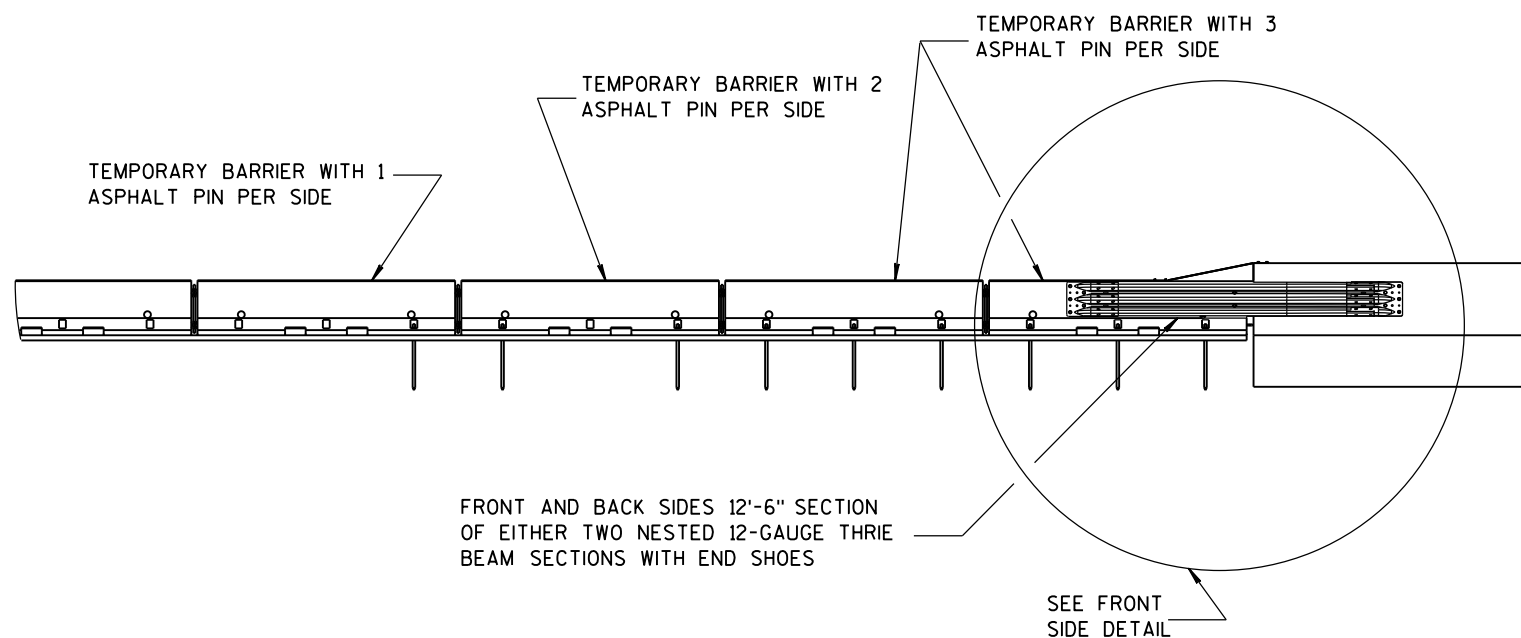
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



FRONT VIEW

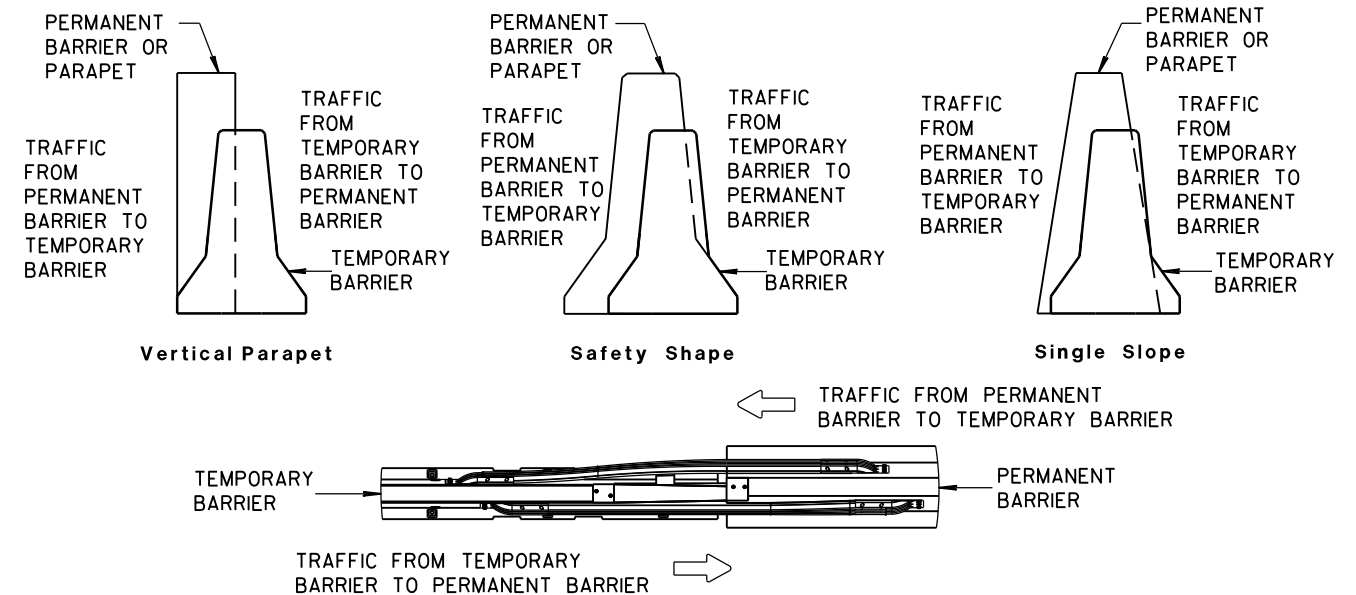
NOTES

1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.
4. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.

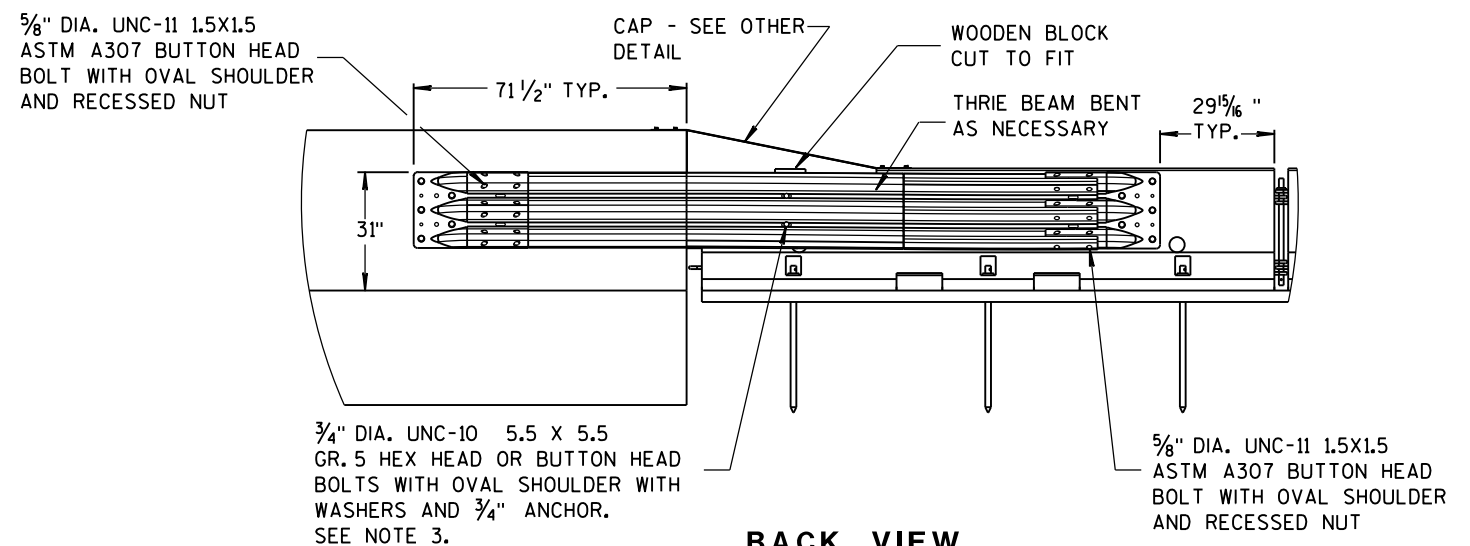


FRONT VIEW

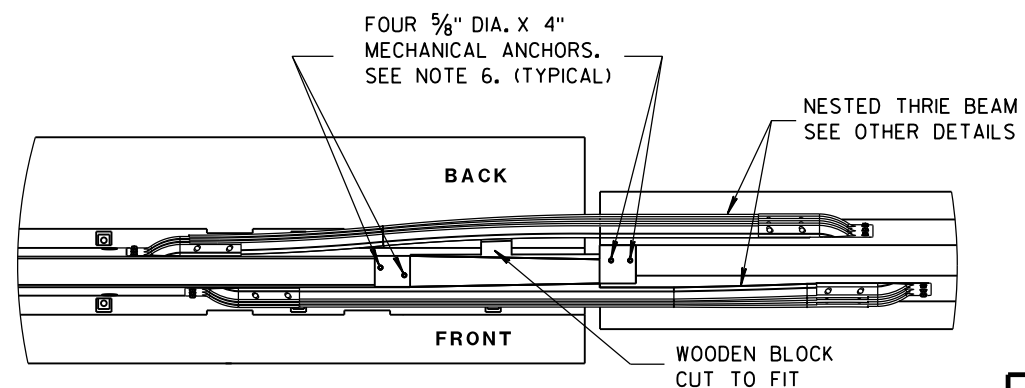
BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



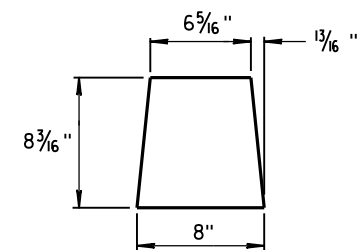
BACK VIEW



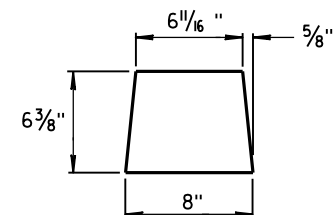
PLAN VIEW

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

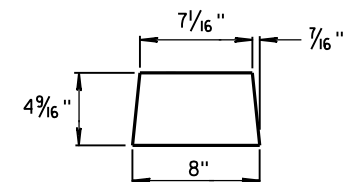
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



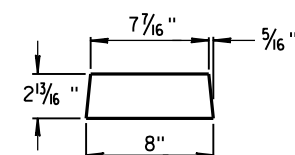
GUSSET 1



GUSSET 2

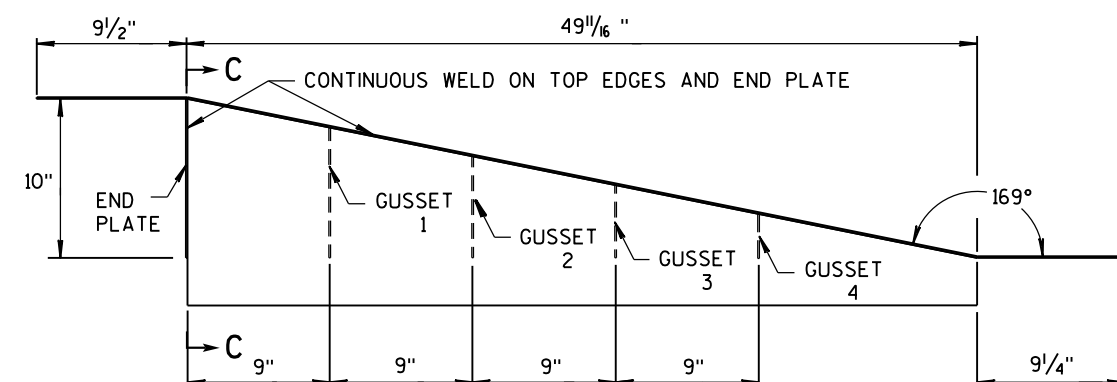
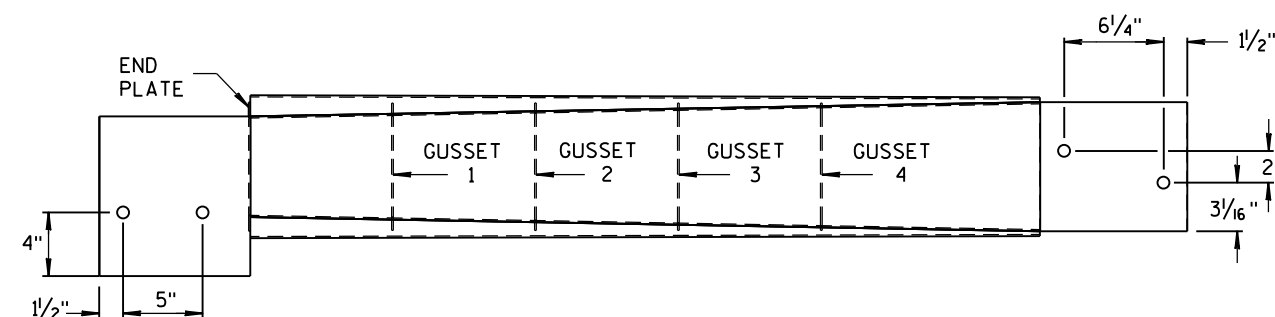


GUSSET 3

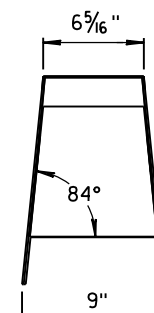


GUSSET 4

GUSSETS

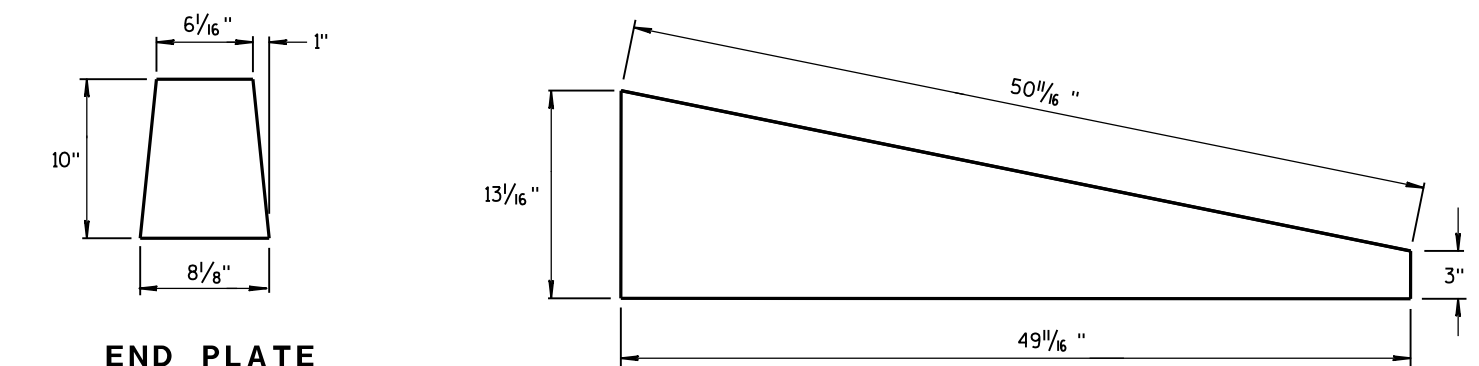


SECTION C-C

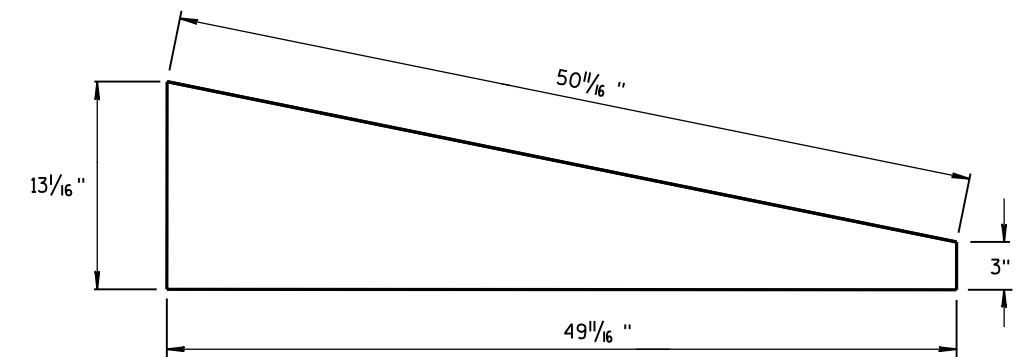


**SIDE, TOP AND END PLATES FOR CAP
FROM TEMPORARY CONCRETE BARRIER
TO 42" PERMANENT CONCRETE BARRIER**

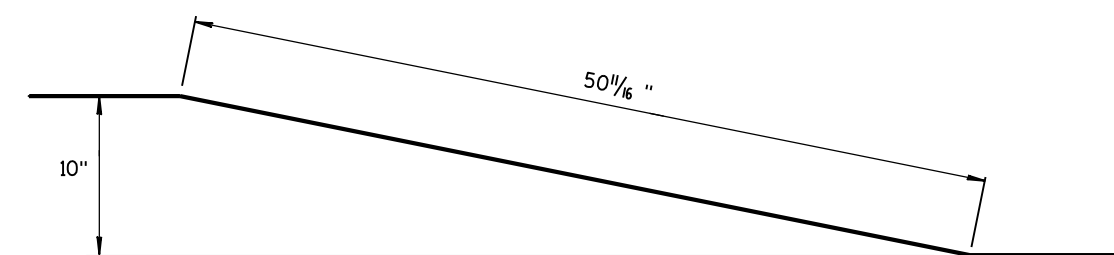
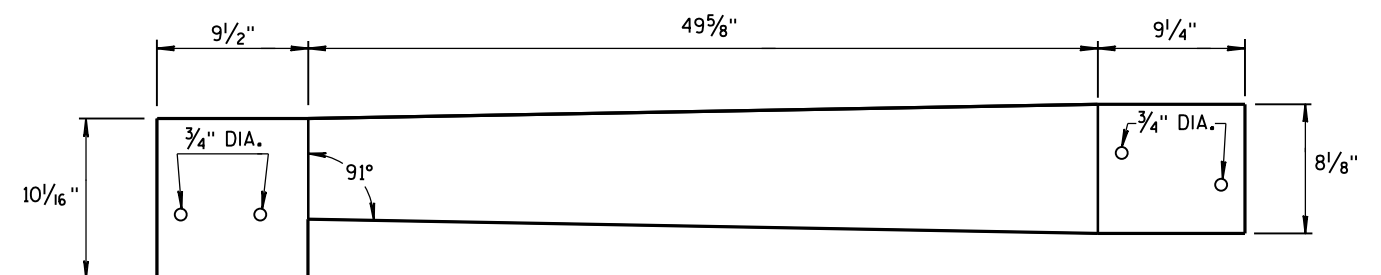
SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.



END PLATE



SIDE PLATE



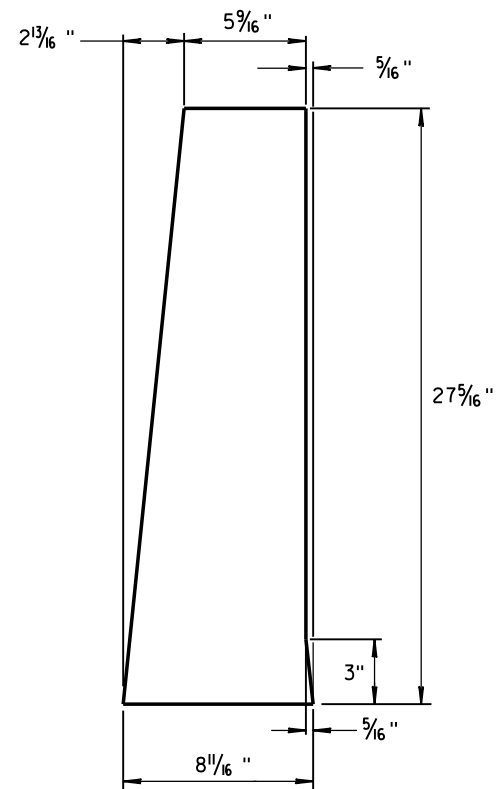
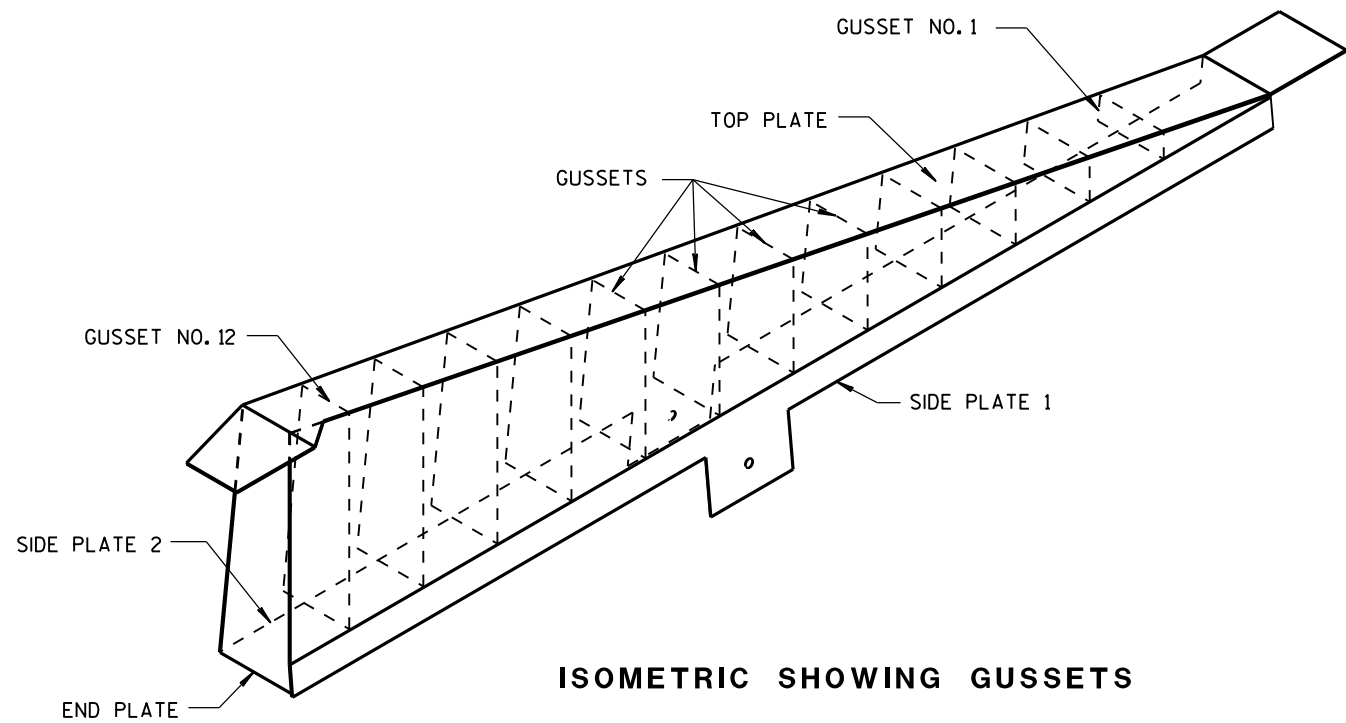
TOP PLATE

- NOTES
1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
 2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

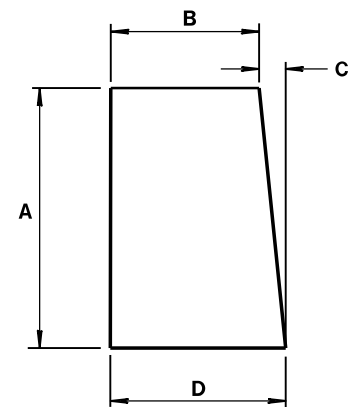
**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



1/8" STEEL PLATE

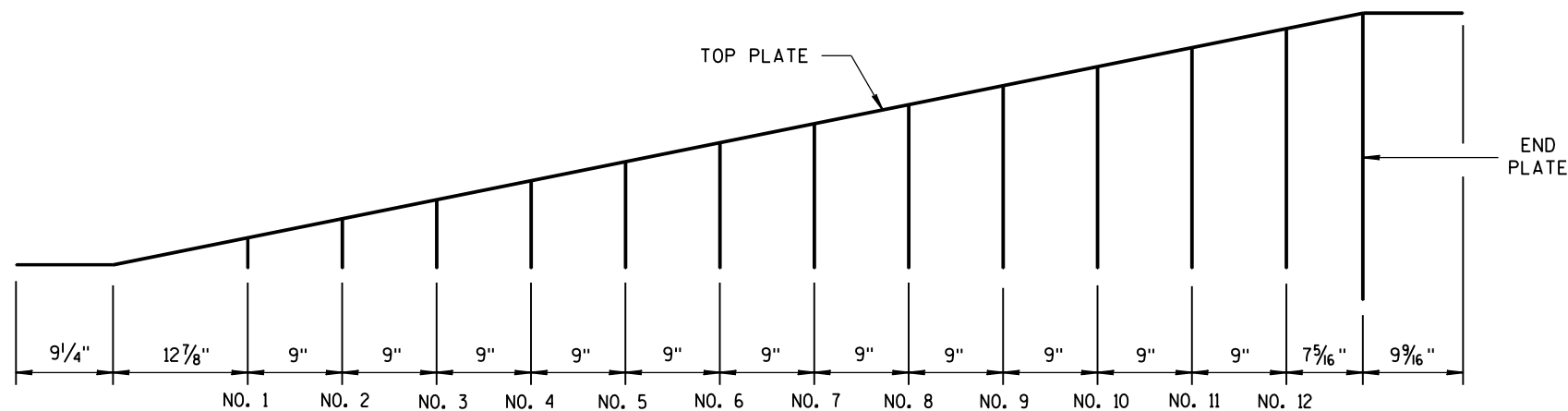


ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 1/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8"	1 1/16 "	8 1/16 "
4	8 5/16"	7 3/16"	7/8"	8 1/16"
5	10 1/8"	7"	1 1/16 "	8 1/16"
6	11 5/16 "	6 13/16 "	1 1/4"	8 1/16"
7	13 3/4"	6 5/8"	1 7/16"	8 1/16"
8	15 9/16"	6 7/16"	1 9/16"	8 1/16"
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16"
10	19 3/16"	6 1/16"	1 15/16 "	8 1/16"
11	21"	5 7/8"	2 3/16"	8 1/16"
12	22 13/16 "	5 11/16 "	2 5/16"	8 1/16"

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

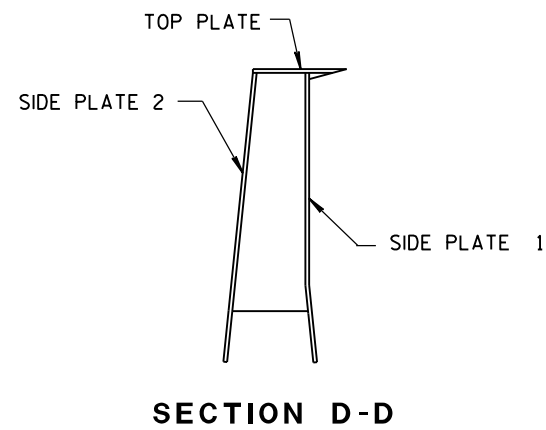
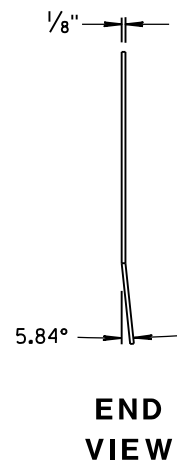
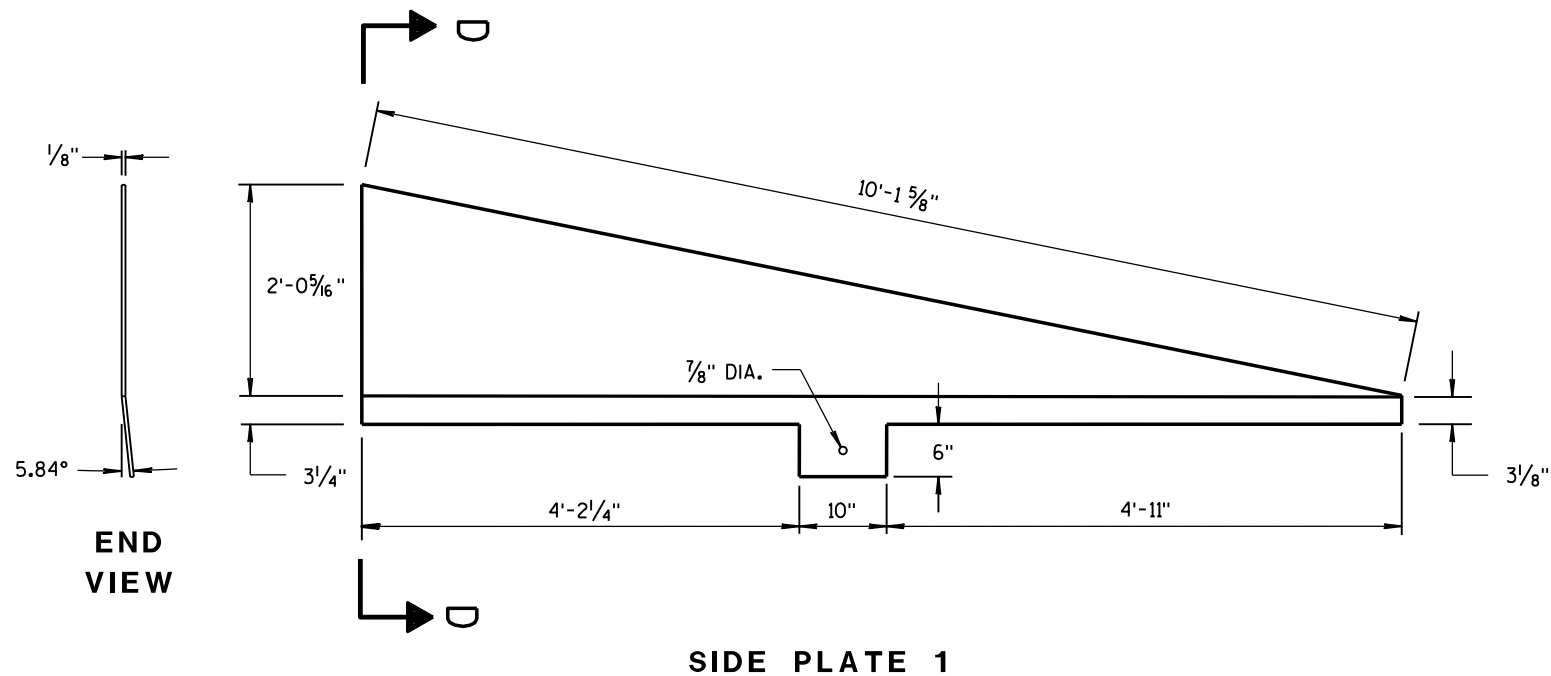
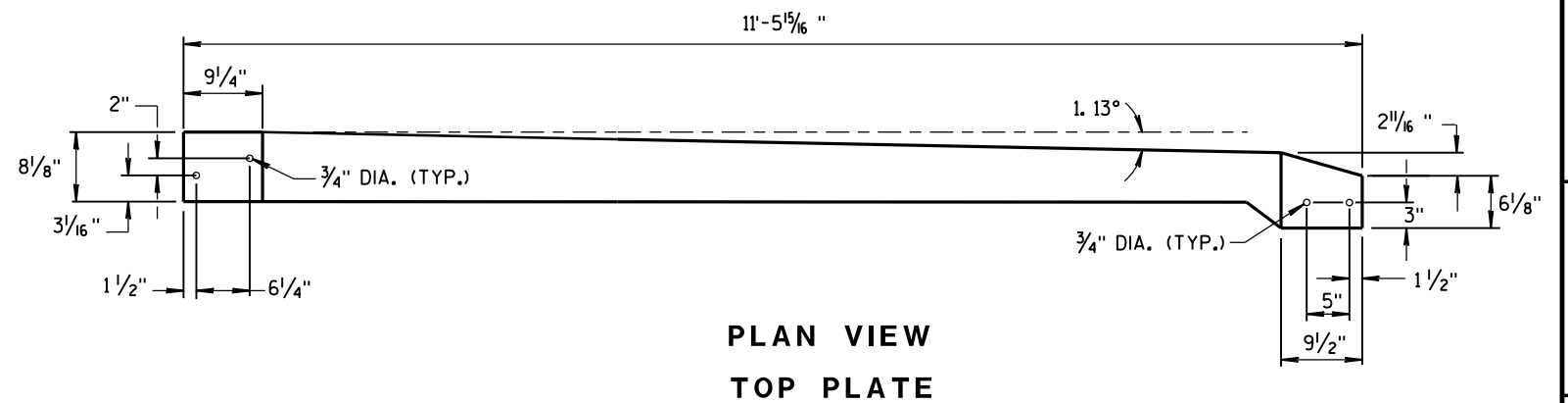
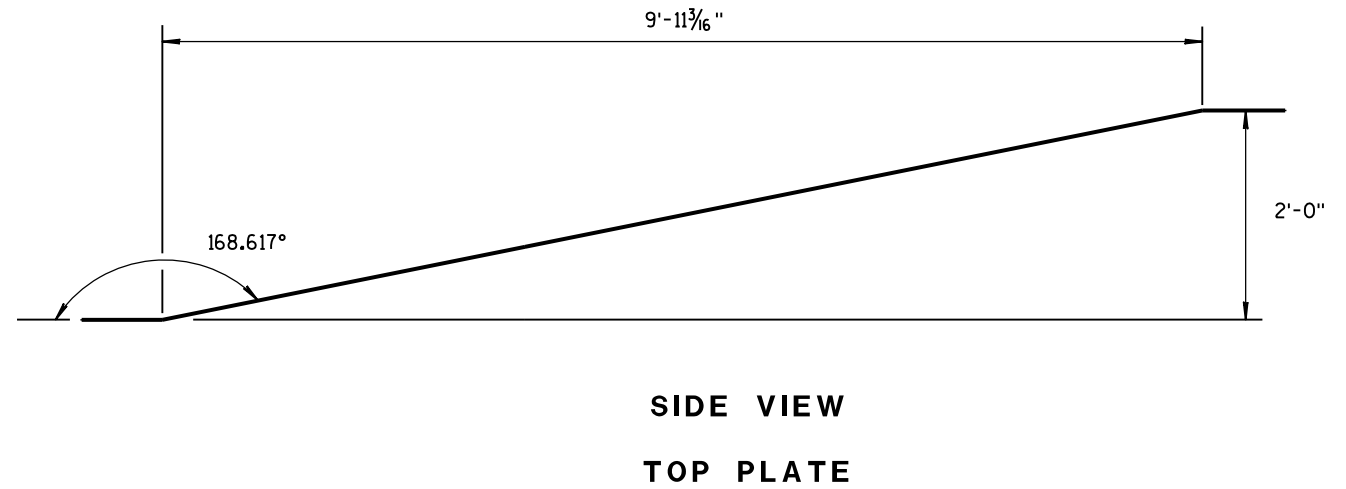
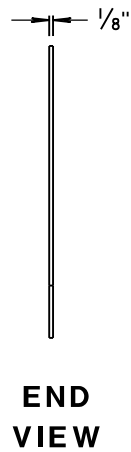
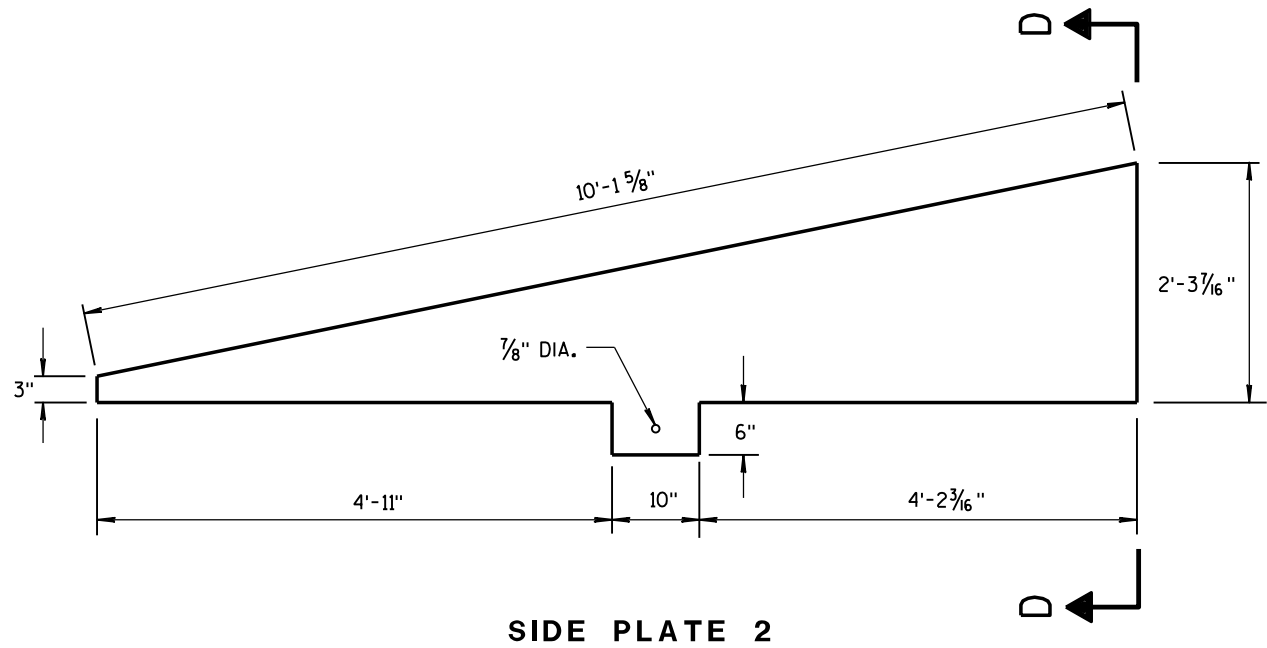
GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.



CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

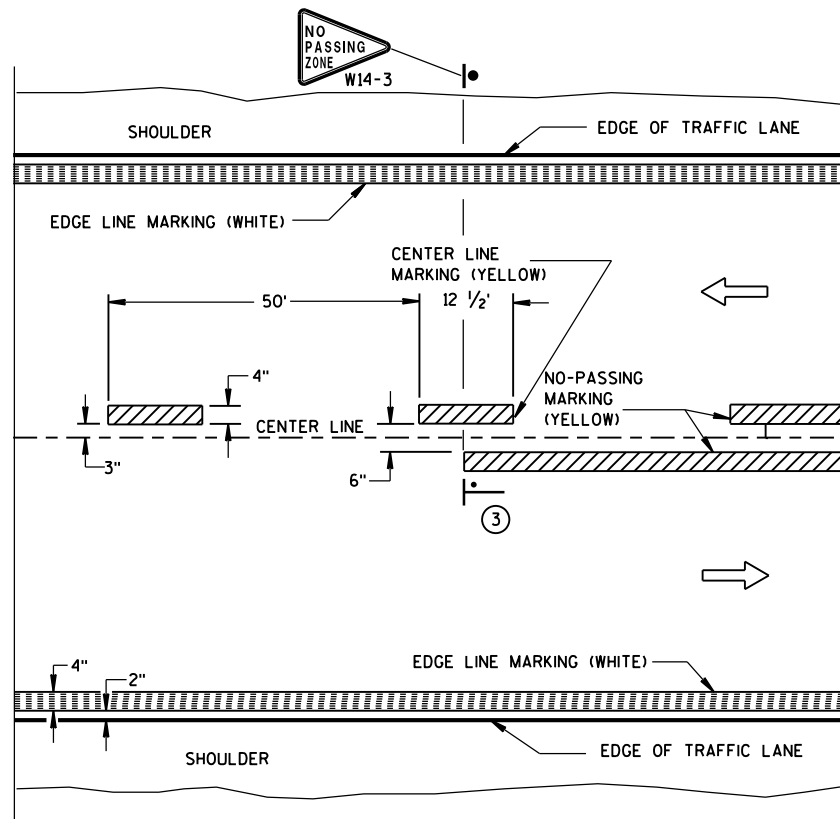
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

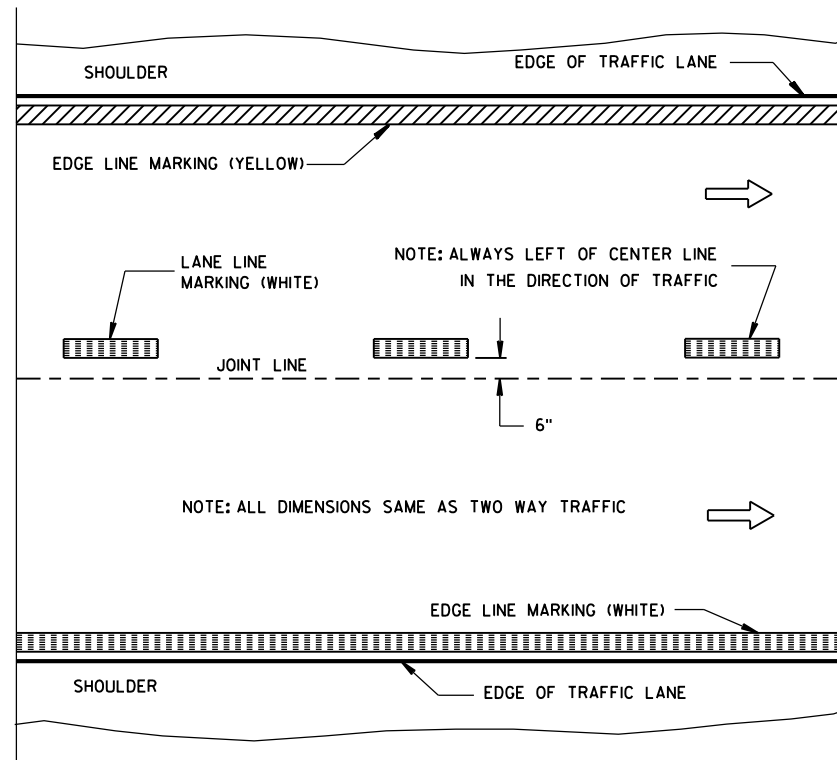


**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 56" PERMANENT CONCRETE BARRIER**

CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014 DATE	/S/ Jerry H. Zogg ROADWAY STANDARD DEVELOPMENT ENGINEER
FHWA	

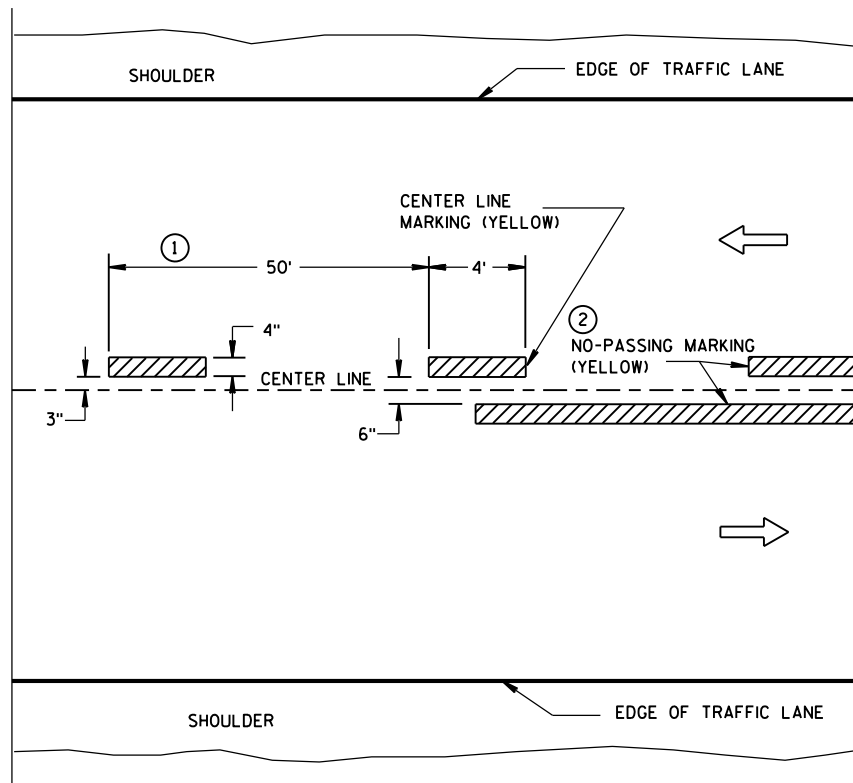


TWO WAY TRAFFIC

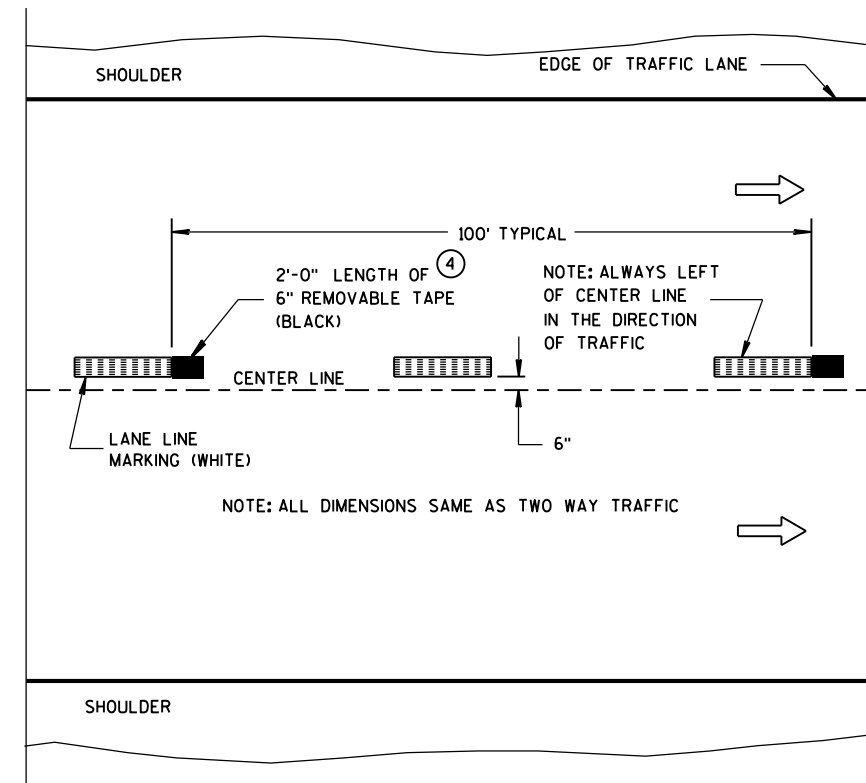


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

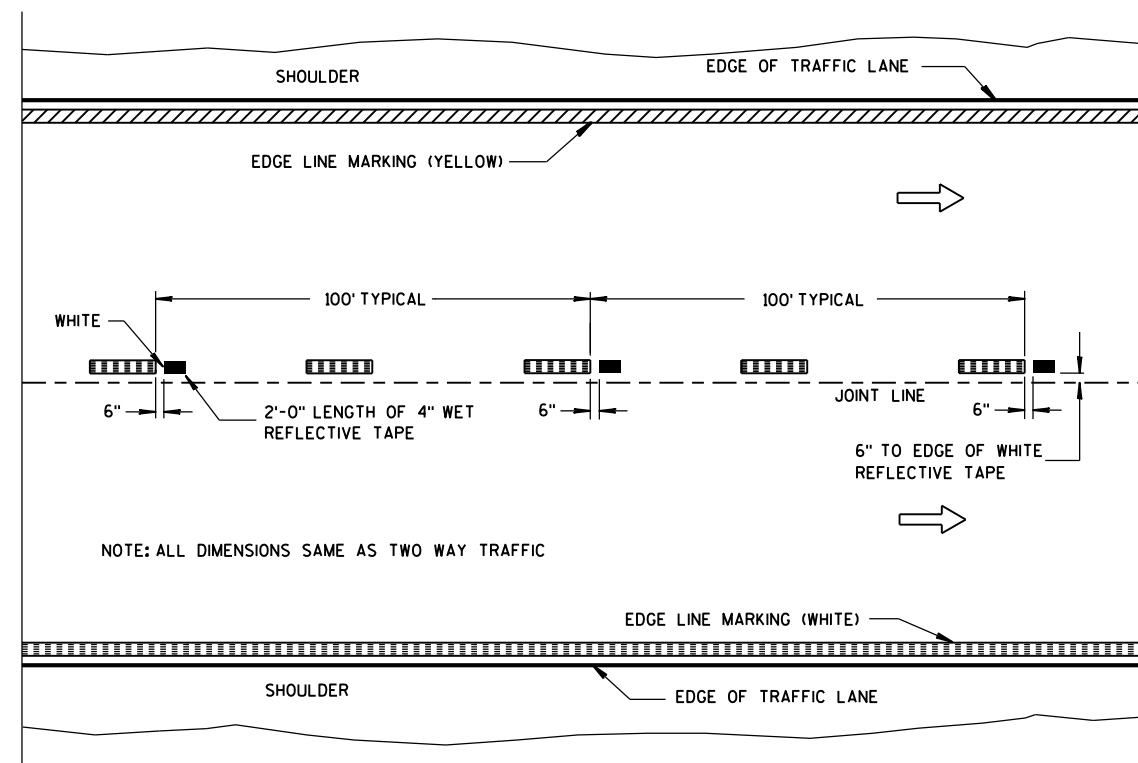
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

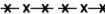
- "T" MARKING
- POST MOUNTED SIGN



PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5-13-2013
DATE
FHWA

/S/ Travis Feltes
STATE TRAFFIC ENGINEER

	SIGN ON PERMANENT SUPPORT
	REMOVING PAVEMENT MARKING
	TYPE III BARRICADE WITH ATTACHED SIGN
	CONCRETE BARRIER TEMPORARY PRECAST
	FLAGS, 16" x 16" MIN., (ORANGE)
	TRAFFIC CONTROL DRUM
	TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
	ASPHALTIC PAVEMENT WIDENING
	DIRECTION OF TRAFFIC
	4" X 6" WOOD POST
	TEMPORARY SIGNAL WITH BACKPLATE AND 12-INCH LENSES ON BREAKAWAY POLE



 W057-52
 36" x 24"

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

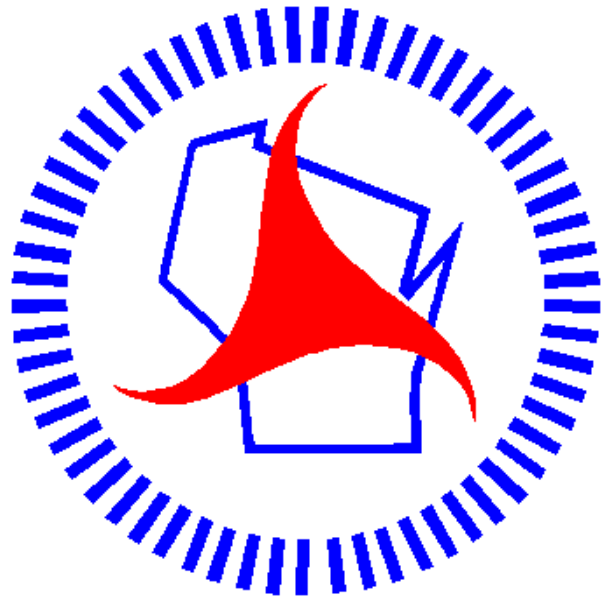
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

PLACE TEMPORARY PAVEMENT MARKING EDGELINE AND CENTERLINE, AND REMOVE EXISTING PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS OR AS NOTED ON DETAIL.

* 500-FOOT SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350-FOOT TYPICAL SPACING. FOR 25-30 MPH, USE 200-FOOT TYPICAL SPACING.

* USE 300' SPACING IF PRE-CONSTRUCTION REGULATORY SPEED LIMIT IS 35 MPH OR LESS.





Wisconsin Department of Transportation

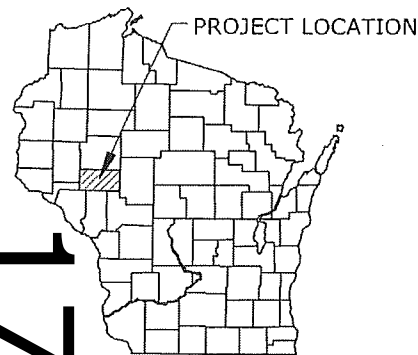
Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>

ORDER OF SHEETS

Section No.	1	Title
Section No.	2	Typical Sections and Details
Section No.	3	Estimate of Quantities
Section No.	3	Miscellaneous Quantities
Section No.		Right of Way Plot
Section No.	5	Plan and Profile (Includes Erosion Control Plan)
Section No.	6	Standard Detail Drawings
Section No.		Sign Plates
Section No.	8	Structure Plans
Section No.		Computer Earthwork Data
Section No.		Cross Sections

TOTAL SHEETS = 44



DESIGN DESIGNATION

A.D.T. (2015)	= 2,775
A.D.T. (2035)	= 3,300
D.H.V. (2035)	= 132 (4%)
D.D.	= 60-40
T. (A.D.T.)	= 6.0%
DESIGN SPEED	= 55 MPH
ESALS	= 518,300

CONVENTIONAL SYMBOLS

PLAN
CORPORATE LIMITS

PROPERTY LINE

LOT LINE

LIMITED HIGHWAY EASEMENT

EXISTING RIGHT OF WAY

PROPOSED OR NEW R/W LINE

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT

PROPOSED CULVERT
(Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

GRADE LINE

ORIGINAL GROUND

MARSH OR ROCK PROFILE
(To be noted as such)

SPECIAL DITCH

GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

ELECTRIC

FIBER OPTIC

GAS

SANITARY SEWER

STORM SEWER

TELEPHONE

WATER

UTILITY PEDESTAL

POWER POLE

TELEPHONE POLE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

OSSEO - EAU CLAIRE

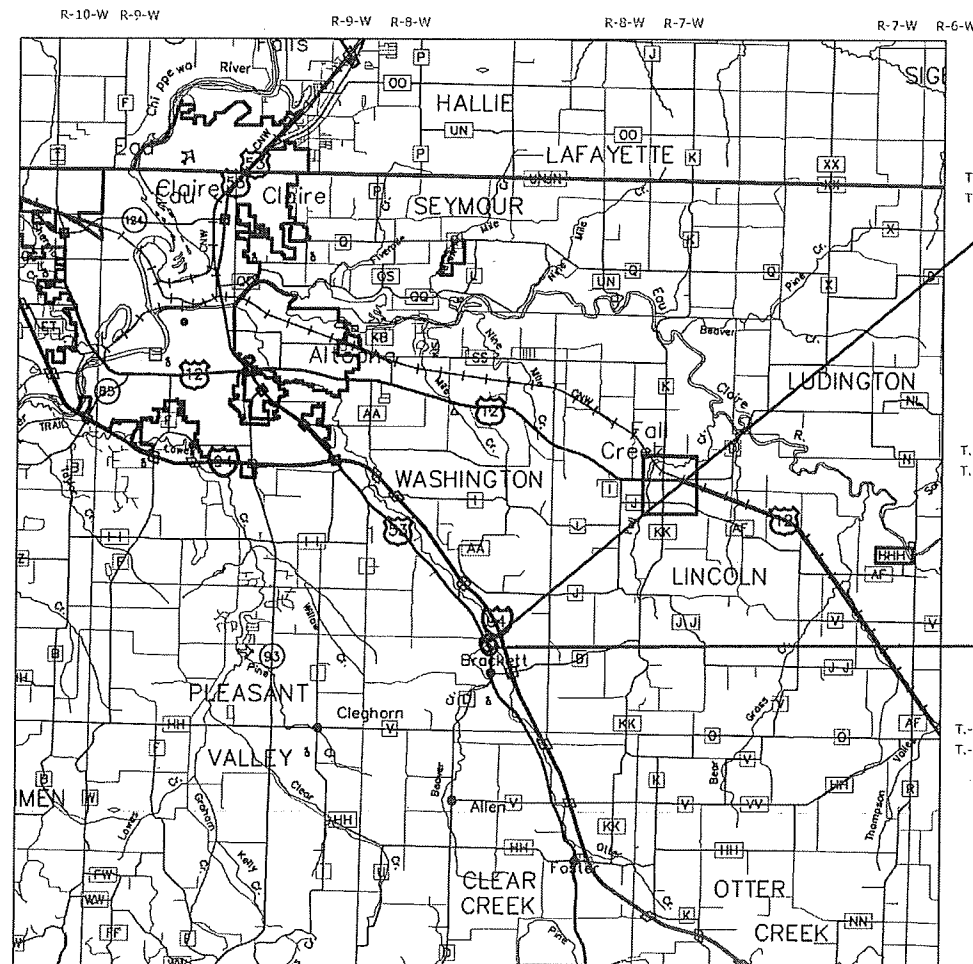
BEAVER CREEK BRIDGE B-18-0087

USH 53

EAU CLAIRE COUNTY

STATE PROJECT NUMBER

7905-03-72



END PROJECT

STA. 427+15.33

Y = 241,855.66

X = 377,337.27

BEGIN PROJECT

STA 423+89.68

Y = 241,576.20

X = 377,504.44

LAYOUT
SCALE 0 2 MILE

TOTAL NET LENGTH OF CENTERLINE = 0.062 MI.

COORDINATE NOTE:
COORDINATES ARE REFERENCED TO THE
WISCONSIN COUNTY COORDINATE SYSTEM,
EAU CLAIRE COUNTY.

STATE PROJECT

7905-03-72

FEDERAL PROJECT

PROJECT

WISC 2015017

CONTRACT

1

PREPARED BY

COOPER
ENGINEERINGSTATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	COOPER ENGINEERING
Designer	COOPER ENGINEERING
Regional Examiner	DAN OJIBWAY
Regional Supervisor	TIMOTHY MASON
C.O. Examiner	

APPROVED FOR DEPARTMENT

DATE: 11/3/14

(Signature)

E

PROJECT ID: 7905-03-72
WITH: 1630-02-70

COUNTY: EAU CLAIRE

UTILITIES

LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT	LT.	LEFT
AC	ACRES	LS	LUMP SUM
AGG	AGGREGATE	MH	MANHOLE
AH	AHEAD	N	NORTH
ADT	AVERAGE DAILY TRAFFIC	PAVT	PAVEMENT
AVG.	AVERAGE	PC	POINT OF CURVATURE
ASPH	ASPHALTIC	PE	PRIVATE ENTRANCE
BK.	BACK	PI	POINT OF INTERSECTION
BM	BENCHMARK	PL	PROPERTY LINE
Δ	CENTRAL ANGLE OR DELTA	PP	POWER POLE
CL, C/L	CENTERLINE	PT	POINT OF TANGENCY
C & G	CURB AND GUTTER	R	RANGE, RADIUS
CABC	CRUSHED AGGREGATE	RCCP	REINFORCED CONCRETE
	BASE COURSE		CULVERT PIPE
CONC.	CONCRETE	RD	ROAD
		REBAR	REINFORCEMENT BAR
COR	CORNER	REQD	REQUIRED
CORR	CORRUGATED	RDWY	ROADWAY
CSCP	CORRUGATED STEEL	RHF	RIGHT HAND FORWARD
	CULVERT PIPE	RL, R/L	REFERENCE LINE
CSPA	CORRUGATED STEEL	RR	RAILROAD
	PIPE ARCH	RT.	RIGHT
CTH	COUNTY TRUNK HIGHWAY	R/W, ROW	RIGHT-OF-WAY
CP.	CULVERT PIPE	S	SOUTH
CY	CUBIC YARD	SAN S	SANITARY SEWER
CWT.	HUNDREDWEIGHT	SDD	STANDARD DETAIL DRAWING
DIA	DIAMETER	SE	SUPER ELEVATION
D	DEGREE OF CURVE	SF.	SQUARE FEET
DHV	DESIGN HOURLY VOLUME	SHLDR	SHOULDER
DWY	DRIVEWAY	SPECS	SPECIFICATIONS
EBS	EXC. BELOW SUB GRADE	SQ.	SQUARE
ELEV., EL	ELEVATION	SS.	STORM SEWER
ELEC.	ELECTRIC	SY.	SQUARE YARD
EXC	EXCAVATION	STH	STATE TRUNK HIGHWAY
EXIST	EXISTING	ST.	STREET
E	EAST	STA.	STATION
FE	FIELD ENTRANCE	SW	SIDEWALK
FF.	FACE TO FACE	T	TANGENT
FL, F/L	FLOW LINE	TC	TOP OF CURB
G	GARAGE	TL, T/L	TRANSIT LINE
GN	GRID NORTH	TEL	TELEPHONE
H	HOUSE	TEMP	TEMPORARY
		TLE	TEMPORARY LIMITED EASEMENT
		TYP	TYPICAL
HYD	HYDRANT	USH	UNITED STATES HIGHWAY
I	INTERSECTION ANGLE	UG	UNDERGROUND
INTERS	INTERSECTION	V	DESIGN SPEED
INV.	INVERT	VAR.	VARIABLE
IP	IRON PIN OR PIPE	VERT	VERTICAL
LC	LONG CHORD OF CURVE	YD	YARD
LF	LINEAR FOOT		
LHF	LEFT HAND FORWARD		
L	LENGTH OF CURVE		

COMMUNICATIONS
CENTURYLINK
ATTN.: DONNA SMOTHERS
835 RED IRON ROAD
BLACK RIVER FALLS, WI 54615
TEL.: 715-284-4375
EMAIL: donna.smothers@centurylink.com
24-HOUR EMERGENCY REPAIR 1-800-824-2877

ELECTRIC
EAU CLAIRE ENERGY COOP
ATTN.: DON DRAEGER
8214 USH 12
FALL CREEK, WI 54742
TEL.: 715-832-1603



Dial **811** or (800)242-8511
www.DiggersHotline.com

** NOT A MEMBER OF DIGGERS HOTLINE.

OTHER CONTACTS

D.N.R. ENVIRONMENTAL REVIEW COORDINATOR
CHRIS WILLGER
1300 W. CLAIREMONT AVENUE
EAU CLAIRE, WI 54702
TEL.: 715-839-1609
EMAIL: christopher.willger@wisconsin.gov



DESIGN CONSULTANT

2600 COLLEGE DRIVE, P.O.B. 230
RICE LAKE, WISCONSIN 54868-0230
TELEPHONE (715) 234-7008
FAX (715) 234-1025

GENERAL NOTES:

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.

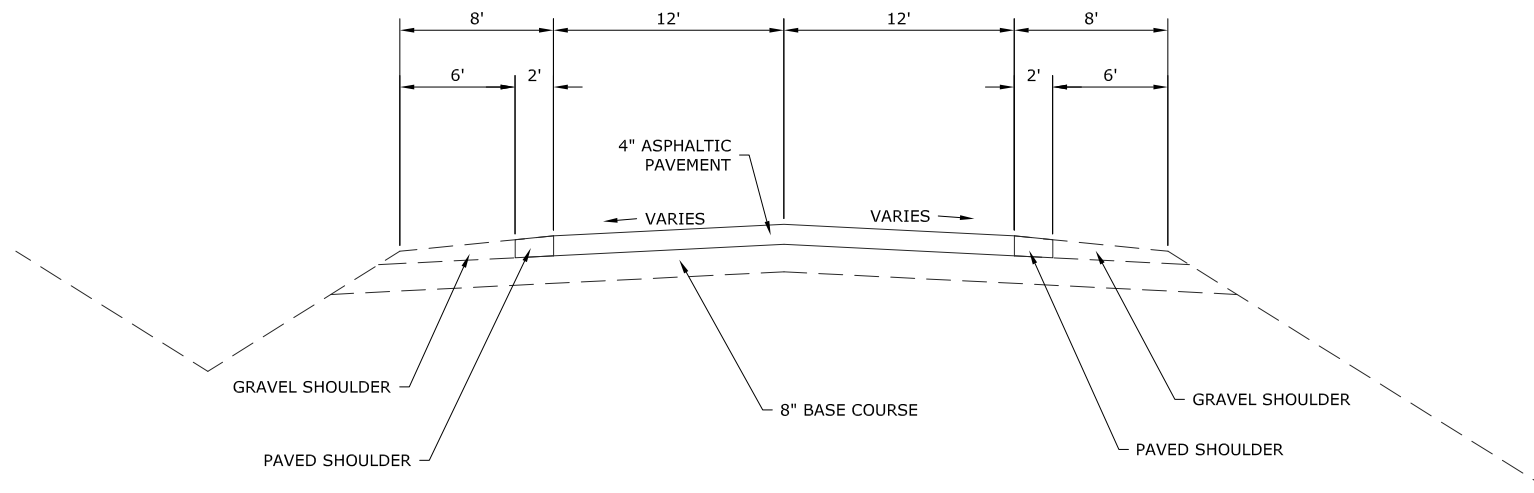
DISTURBED AREAS WITHIN THE RIGHT OF WAY ARE TO BE TOPSOILED, FERTILIZED, E-MATED, AND SEEDED AS DIRECTED BY THE ENGINEER.

PLAN SHEETS SHOW EXISTING UTILITIES THAT ARE WITHIN THE LIMITS OF THE PROPOSED CONSTRUCTION. THERE MAY BE UTILITIES WITHIN THE RIGHT OF WAY THAT ARE NOT SHOWN ON THE PLANS.

RUNOFF COEFFICIENT TABLE

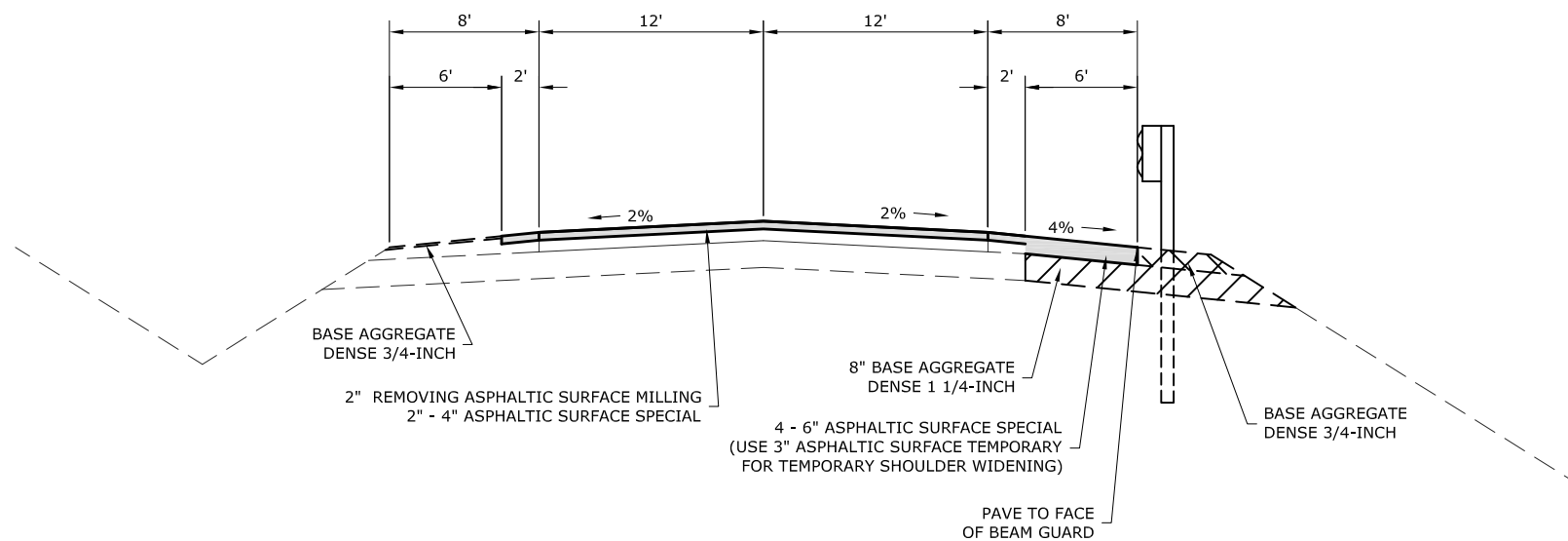
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (%)			SLOPE RANGE (%)			SLOPE RANGE (%)			SLOPE RANGE (%)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT				.70 - .95								
CONCRETE				.80 - .95								
BRICK				.70 - .80								
DRIVES, WALKS				.75 - .85								
ROOFS				.75 - .95								
GRAVEL ROADS, SHOULDERS				.40 - .60								

TOTAL PROJECT AREA = 24 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 24 ACRES



TYPICAL EXISTING SECTION

USH 53
STA 423+89.68 - STA 425+14.05
STA 425+83.51 - STA 427+15.33



TYPICAL PROPOSED SECTION

USH 53
STA 423+89.68 - STA 424+95.15
STA 426+02.47 - STA 427+15.33

2' SCALE
5'

DATE 17NOV14		E S T I M A T E O F Q U A N T I T I E S			
LINE					7905-03-72
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	203.0210.S	ABATEMENT OF ASBESTOS CONTAINING MATERIAL (STRUCTURE) 02. B-18-87	LS	1.000	1.000
0020	203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (STATION) 02. 425+50	LS	1.000	1.000
0030	204.0110	REMOVING ASPHALTIC SURFACE	SY	160.000	160.000
0040	204.0120	REMOVING ASPHALTIC SURFACE MILLING	SY	690.000	690.000
0070	204.0165	REMOVING GUARDRAIL	LF	630.000	630.000
0090	213.0100	FINISHING ROADWAY (PROJECT) 02. 7905-03-02	EACH	1.000	1.000
0100	305.0110	BASE AGGREGATE DENSE 3/4-INCH	TON	85.000	85.000
0110	305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	350.000	350.000
0120	415.0070	CONCRETE PAVEMENT 7-INCH	SY	70.000	70.000
0130	415.0410	CONCRETE PAVEMENT APPROACH SLAB	SY	100.000	100.000
0140	455.0605	TACK COAT	GAL	30.000	30.000
0150	465.0125	ASPHALTIC SURFACE TEMPORARY	TON	110.000	110.000
0160	465.0310	ASPHALTIC CURB	LF	90.000	90.000
0170	465.0315	ASPHALTIC FLUMES	SY	40.000	40.000
0180	502.0100	CONCRETE MASONRY BRIDGES	CY	16.000	16.000
0190	502.3200	PROTECTIVE SURFACE TREATMENT	SY	350.000	350.000
0200	505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	4,380.000	4,380.000
0210	509.0301	PREPARATION DECKS TYPE 1	SY	45.000	45.000
0220	509.0302	PREPARATION DECKS TYPE 2	SY	15.000	15.000
0230	509.0500	CLEANING DECKS	SY	280.000	280.000
0250	509.1500	CONCRETE SURFACE REPAIR	SF	10.000	10.000
0260	509.2000	FULL-DEPTH DECK REPAIR	SY	70.000	70.000
0270	509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	40.000	40.000
0310	603.8000	CONCRETE BARRIER TEMPORARY PRECAST DELIVERED	LF	425.000	425.000
0320	603.8125	CONCRETE BARRIER TEMPORARY PRECAST INSTALLED	LF	850.000	850.000
0330	614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	4.000	4.000
0340	614.2300	MGS GUARDRAIL 3	LF	75.000	75.000
0350	614.2500	MGS THRIE BEAM TRANSITION	LF	156.000	156.000
0360	614.2610	MGS GUARDRAIL TERMINAL EAT	EACH	4.000	4.000
0380	618.0100	MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) 02. 7905-03-72	EACH	1.000	1.000
0390	619.1000	MOBILIZATION	EACH	0.600	0.600
0400	628.1504	SILT FENCE	LF	500.000	500.000
0410	628.1520	SILT FENCE MAINTENANCE	LF	500.000	500.000
0420	628.1905	MOBILIZATIONS EROSION CONTROL	EACH	3.000	3.000
0430	628.1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	1.000	1.000
0440	628.2004	EROSION MAT CLASS I TYPE B	SY	570.000	570.000
0460	638.2102	MOVING SIGNS TYPE II	EACH	4.000	4.000
0470	638.4000	MOVING SMALL SIGN SUPPORTS	EACH	4.000	4.000
0480	642.5001	FIELD OFFICE TYPE B	EACH	0.500	0.500
0500	643.0100	TRAFFIC CONTROL (PROJECT) 02. 7905-03-02	EACH	1.000	1.000
0510	643.0300	TRAFFIC CONTROL DRUMS	DAY	1,400.000	1,400.000
0520	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	70.000	70.000
0530	643.0705	TRAFFIC CONTROL WARNING LIGHTS TYPE A	DAY	140.000	140.000
0540	643.0715	TRAFFIC CONTROL WARNING LIGHTS TYPE C	DAY	700.000	700.000
0550	643.0900	TRAFFIC CONTROL SIGNS	DAY	1,470.000	1,470.000
0560	646.0106	PAVEMENT MARKING EPOXY 4-INCH	LF	1,205.000	1,205.000
0570	646.0406	PAVEMENT MARKING SAME DAY EPOXY 4-INCH	LF	725.000	725.000

DATE 17NOV14			E S T I M A T E O F Q U A N T I T I E S		
LINE					7905-03-72
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0580	646.0600	REMOVING PAVEMENT MARKINGS	LF	1,200.000	1,200.000
0590	649.0400	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH	LF	2,890.000	2,890.000
0600	649.1400	TEMPORARY PAVEMENT MARKING STOP LINE REMOVABLE TAPE 24-INCH	LF	24.000	24.000
0620	650.9910	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) 02. 7905-03-02	LS	1.000	1.000
0640	661.0100	TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE) 02. B-18-87	LS	1.000	1.000
0650	690.0150	SAWING ASPHALT	LF	68.000	68.000
0670	SPV.0060	SPECIAL 02. GRADING, SHAPING, AND FINISHING STRUCTURE APPROACHES 7905-03-72	EACH	1.000	1.000
0680	SPV.0195	SPECIAL 01. ASPHALTIC SURFACE SPECIAL	TON	155.000	155.000

3

3

CATEGORY	STATION TO STATION	SIDE	WIDTH (FT)	THICKNESS (IN)	LAYERS	REMOVING ASPHALTIC SURFACE		BASE AGGREGATE		BASE CONCRETE		CONCRETE APPROACH		ASPHALTIC SURFACE			ASPHALTIC SPECIAL			REMARKS
						204.0110	204.0120	305.0110	305.0120	415.0070	415.0410	455.0605	465.0125	465.0310	465.0315	SPV.0195.01	690.0150			
						SY	SY	TON	TON	SY	SY	GAL	TON	LF	SY	TON	LF			
						SY	SY	TON	TON	SY	SY	GAL	TON	LF	SY	TON	LF			
0010	423+90 - 424+95	LT/RT	28	2 - 4	1	-	335	-	-	-	-	10	-	-	-	55	-	MILL AND OVERLAY		
0010	423+90 - 424+95	RT	VARIABLES	4 - 6	2	-	-	15	55	-	-	3	-	-	-	15	-	WIDEN SHOULDER TO FACE OF BEAM GUARD		
0010	424+12 - 424+95	LT	VARIABLES	4 - 6	2	-	-	10	45	-	-	2	-	-	-	10	-	WIDEN SHOULDER TO FACE OF BEAM GUARD		
0010	424+95 - 425+14	LT/RT	40			80	-	5	50	35	50	-	-	45	20	-	34	REMOVE AND REPLACE WITH CONCRETE		
0010	425+84 - 426+02	LT/RT	40			80	-	5	50	35	50	-	-	45	20	-	34	REMOVE AND REPLACE WITH CONCRETE		
0010	426+02 - 427+15	LT/RT	28	2 - 3	1	-	355	-	-	-	-	10	-	-	-	50	-	MILL AND OVERLAY		
0010	426+02 - 426+81	RT	VARIABLES	4 - 5	2	-	-	10	40	-	-	2	-	-	-	10	-	WIDEN SHOULDER TO FACE OF BEAM GUARD		
0010	426+02 - 427+15	LT	VARIABLES	4 - 5	2	-	-	15	60	-	-	3	-	-	-	15	-	WIDEN SHOULDER TO FACE OF BEAM GUARD		
0010	422+50 - 425+08	LT	6	3	1	-	-	-	-	-	-	-	30	-	-	-	-	STAGE 1 TEMPORARY SHOULDER WIDENING		
0010	425+90 - 428+55	LT	6	3	1	-	-	-	-	-	-	-	30	-	-	-	-	STAGE 1 TEMPORARY SHOULDER WIDENING		
0010	422+50 - 424+42	RT	6	3	1	-	-	-	-	-	-	-	25	-	-	-	-	STAGE 2 TEMPORARY SHOULDER WIDENING		
0010	426+29 - 428+55	RT	6	3	1	-	-	-	-	-	-	-	25	-	-	-	-	STAGE 2 TEMPORARY SHOULDER WIDENING		
0010	UNDISTRICTED					-	-	25	50	-	-	-	-	-	-	-	-	GRADING, SHAPING, FOR BARRIER TERMINALS		
TOTAL 0010						160	690	85	350	70	100	30	110	90	40	155	68			

CATEGORY	STATION TO	STATION	LOCATION	MGS				REMARKS
				REMOVING	MGS	MGS	GUARDRAIL	
				GUARDRAIL	GUARDRAIL	THREE	TERMINAL	
				204.0165	614.2300	614.2500	614.2610	
				LF	LF	LF	EA	
0010	423+85 -	427+00	LT	315	-	-	-	
0010	423+99 -	427+16	RT	315	-	-	-	
0010	423+92 -	424+45	RT	-	-	-	1	
0010	424+18 -	424+72	LT	-	-	-	1	
0010	424+45 -	424+83	RT	-	37.5	-	-	
0010	424+72 -	425+11	LT	-	-	39	-	
0010	424+83 -	425+22	RT	-	-	39	-	
0010	425+75 -	426+15	LT	-	-	39	-	
0010	425+87 -	426+26	RT	-	-	39	-	
0010	426+15 -	426+52	LT	-	37.5	-	-	
0010	426+26 -	426+79	RT	-	-	-	1	
0010	426+52 -	427+05	LT	-	-	-	1	
TOTAL 0010				630	75	156	4	

			CONCRETE BARRI ER TEMPORARY PRECAST DELI VERED	CONCRETE BARRI ER TEMPORARY PRECAST INSTALLED
CATEGORY	STATION TO	STATION	603. 8000 LF	603. 8125 LF
0010	423+40	- 427+65	425	850
		TOTAL 0010	425	850

CATEGORY	LOCATION	EROSION		
		MAT		
		SILT	SILT FENCE	CLASS I
		FENCE	MAINTENANCE	TYPE B
		628. 1504	628. 1520	628. 2004
		LF	LF	SY
0010	B-18-87 SE	135	135	145
0010	B-18-87 SW	125	125	115
0010	B-18-87 NE	135	135	140
0010	B-18-87 NW	105	105	170
	TOTAL 0010	500	500	570

CATEGORY	STATION	SIDE	MOVING	MOVING	REMARKS
			SIGNS	SMALL SIGNS	
			TYPE II	SUPPORTS	
			638.2102	638.4000	
			EA	EA	
0010	425+08	LT	1	1	W5-52L
0010	425+19	RT	1	1	W5-52R
0010	425+78	LT	1	1	W5-52L
0010	425+90	RT	1	1	W5-52R
TOTAL 0010			4	4	

CATEGORY	STATION TO	STATION	SIDE	TEMPORARY PAVEMENT MARKING					REMARKS
				PAVEMENT MARKING	PAVEMENT MARKING	TEMPORARY PAVEMENT MARKING	PAVEMENT MARKING	PAVEMENT MARKING	
				EPOXY	EPOXY	REMOVING	REMOVABLE	REMOVABLE	
				4-INCH	4-INCH	MARKINGS	4-INCH	4-INCH	
				646.0106	646.0406	646.0600	649.0400	649.1400	
				LF	LF	LF	LF	LF	
0010	418+60 -	422+50	CL	-	-	-	305	-	YELLOW CL SKIPS ONLY
0010	422+50		RT	-	-	-	-	12	STOP LINE
0010	422+50 -	423+90	CL	-	160	160	-	-	YELLOW CENTERLINE
0010	422+50 -	428+55	LT	600	-	600	600	-	LT WHITE EDGELINE
0010	423+40 -	427+65	LT	-	-	-	425	-	RT BARRIER EDGELINE
0010	427+15 -	428+55	CL	-	160	160	-	-	YELLOW CENTERLINE
0010	428+55		LT	-	-	-	-	12	STOP LINE
0010	428+55 -	432+05	CL	-	-	-	530	-	YELLOW CL SKIPS ONLY
0010	422+50 -	423+90	RT	-	-	140	-	-	STAGE 2 EDGELINE REMOVAL
0010	422+50 -	428+55	RT	605	-	-	605	-	STAGE 2 WHITE EDGELINE
0010	423+40 -	427+65	RT	-	-	-	425	-	STAGE 2 BARRIER EDGELINE
0010	427+15 -	428+55	RT	-	-	140	-	-	STAGE 2 EDGELINE REMOVAL
0010	423+90 -	427+15	CL	-	405	-	-	-	YELLOW CENTERLINE
TOTAL				1205	725	1200	2890	24	

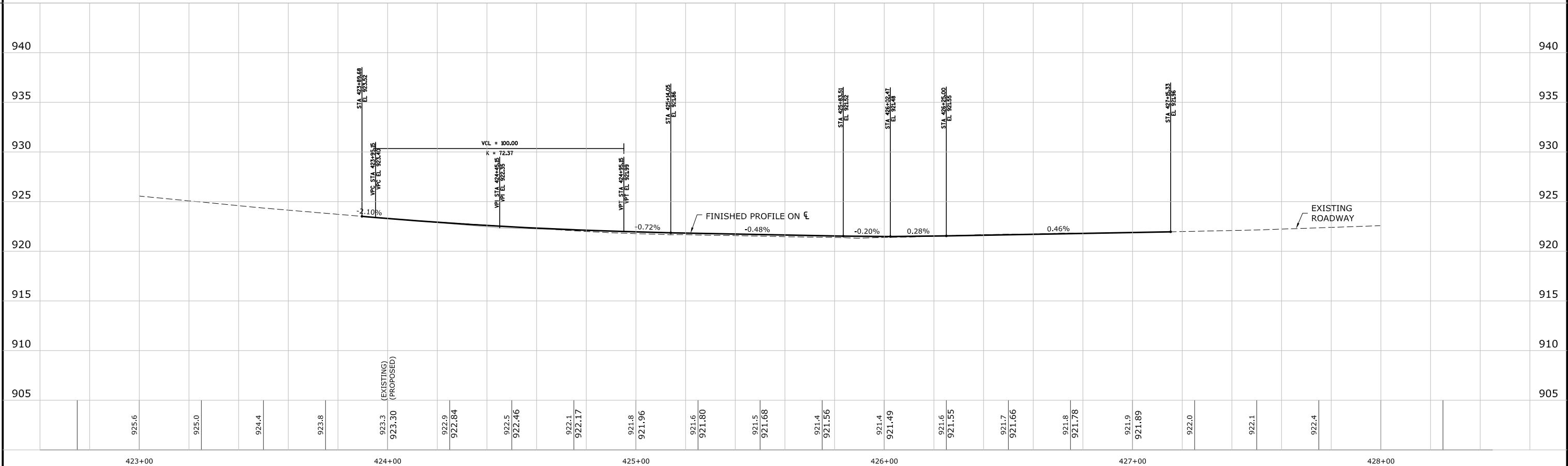
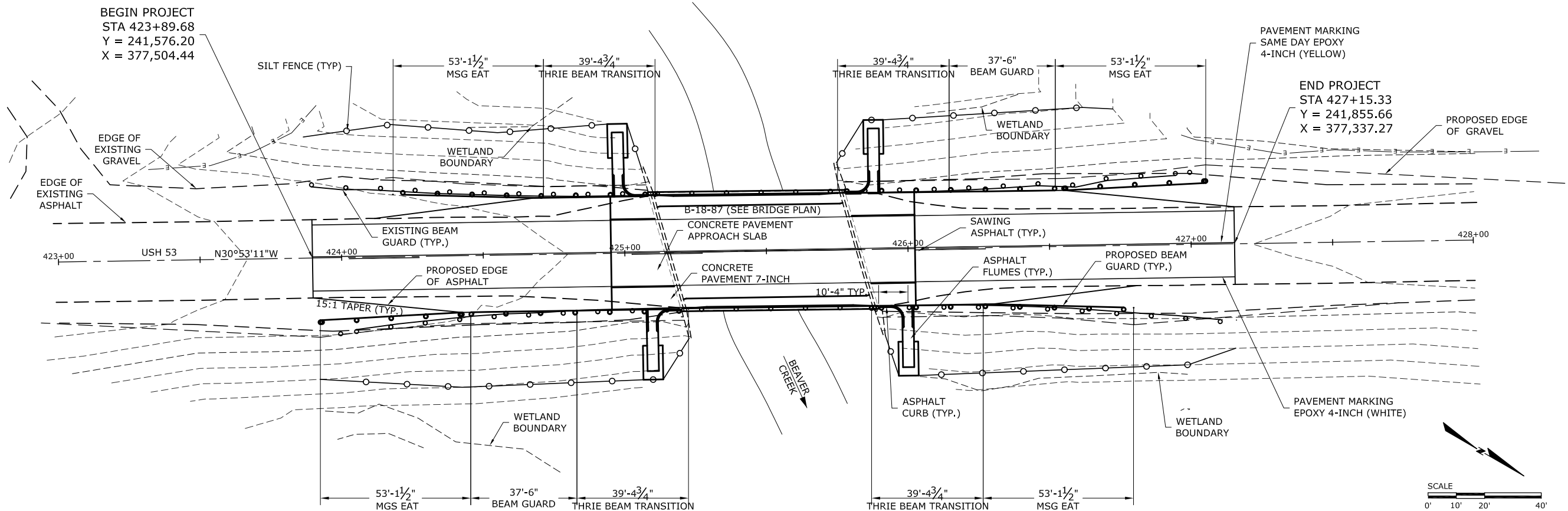
CATEGORY	DAYS	TRAFFIC CONTROL DRUMS		TRAFFIC CONTROL BARRICADES TYPE III		TRAFFIC CONTROL WARNING LIGHTS TYPE A		TRAFFIC CONTROL WARNING LIGHTS TYPE C		TRAFFIC CONTROL SIGNS		TEMPORARY TRAFFIC SIGNALS FOR BRIDGES
		#	DAYS	#	DAYS	#	DAYS	#	DAYS	#	DAYS	LS
0010	70	20	1,400	1	70	2	140	10	700	21	1,470	1
			1,400		70		140		700		1,470	1

		GRADING, SHAPING, AND FINISHING STRUCTURE APPROACHES	EXCAVATION COMMON	TOPSOIL	FERTILIZER TYPE B	SEEDING MIX NO. 30	SOD LAWN 30
CATEGORY	LOCATION	EA	CY	SY	CWT	LB	SY
0010	B-18-87	1	220	570	1	20	22
	TOTAL 0010	1	220	570	1	20	22

**ITEMS AND QUANTITIES LISTED FOR INFORMATION ONLY; NON-BID ITEMS

**ITEMS AND QUANTITIES LISTED FOR INFORMATION ONLY; NON-BID ITEMS

PROJECT NUMBER:	7905-03-72	HWY:	USH 53	COUNTY:	EAU CLAIRE	MISCELLANEOUS QUANTITIES	SHEET NO:	E
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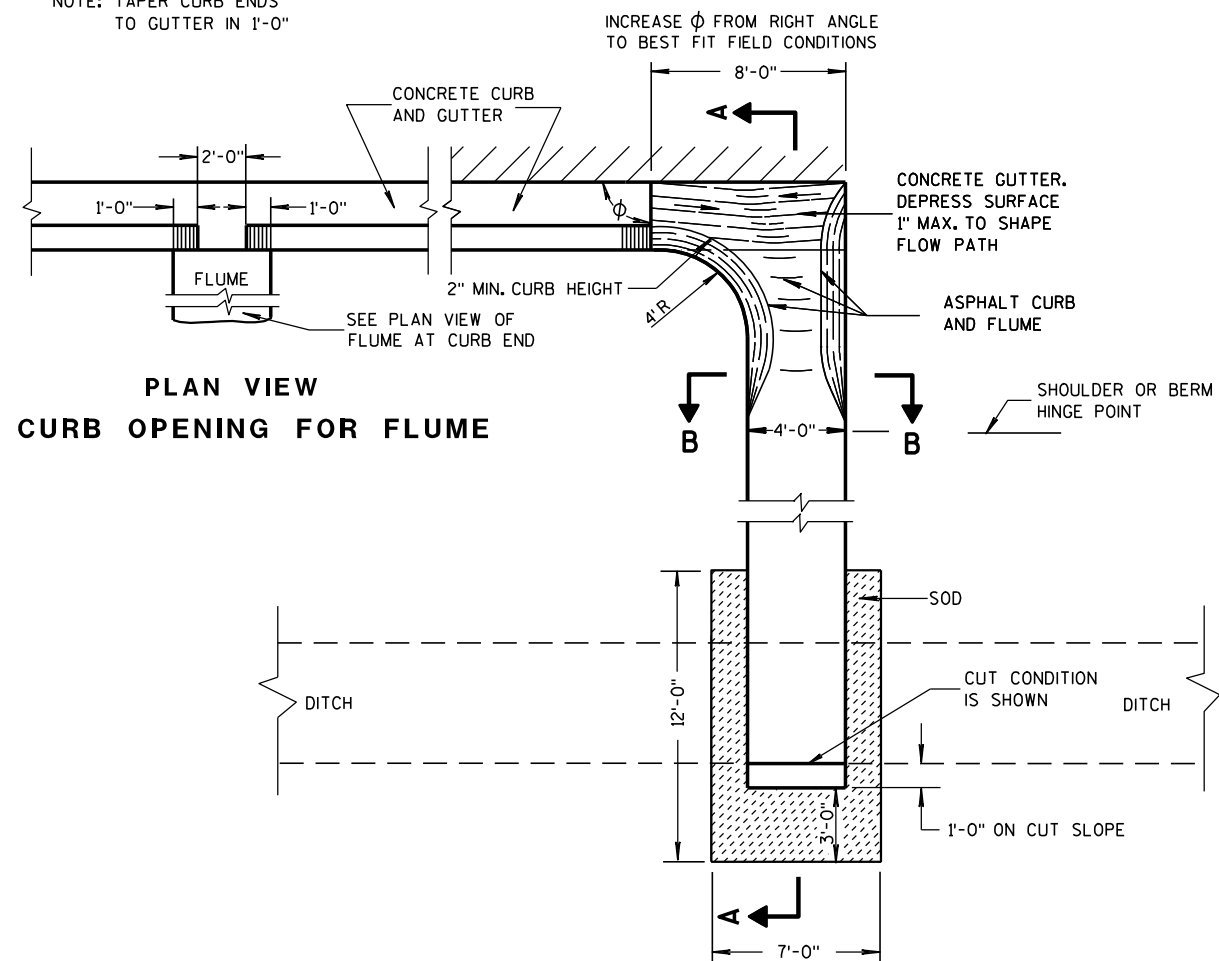


Standard Detail Drawing List

08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E09-06	SILT FENCE
09G02-03A	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03B	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03C	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
13A03-05	CONCRETE PAVEMENT SHOULDERS
13B02-07A	CONCRETE PAVEMENT APPROACH SLAB
14B07-14A	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14B	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14C	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14D	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14E	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14F	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14G	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14H	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B42-03A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-02A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-03A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03E	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03F	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03G	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03I	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03J	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C08-16A	PAVEMENT MARKING (MAINLINE)
15D33-03	TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS

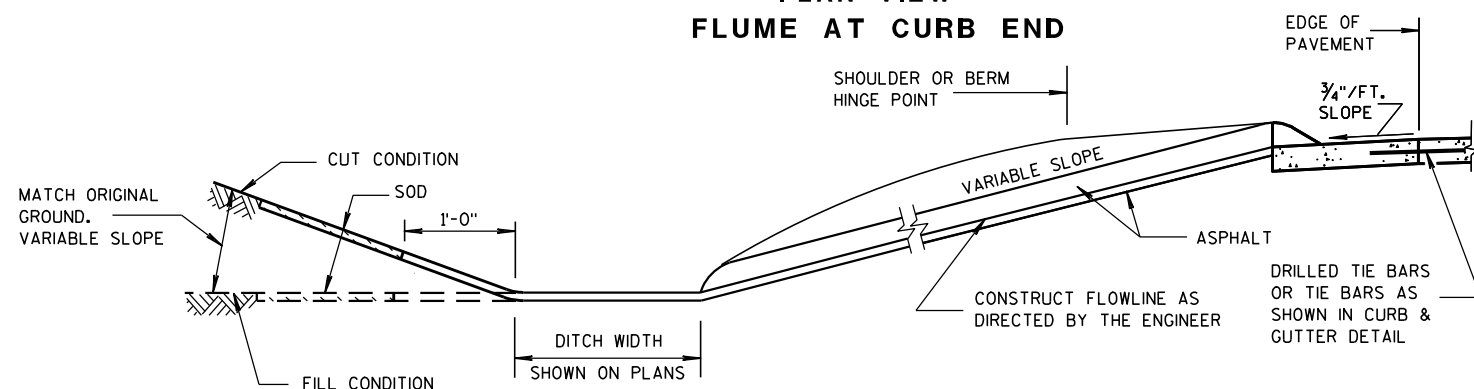
ASPHALTIC FLUME

NOTE: TAPER CURB ENDS
TO GUTTER IN 1'-0"

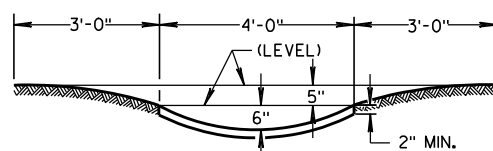


PLAN VIEW
CURB OPENING FOR FLUME

PLAN VIEW
FLUME AT CURB END



SECTION A-A



SECTION B-B

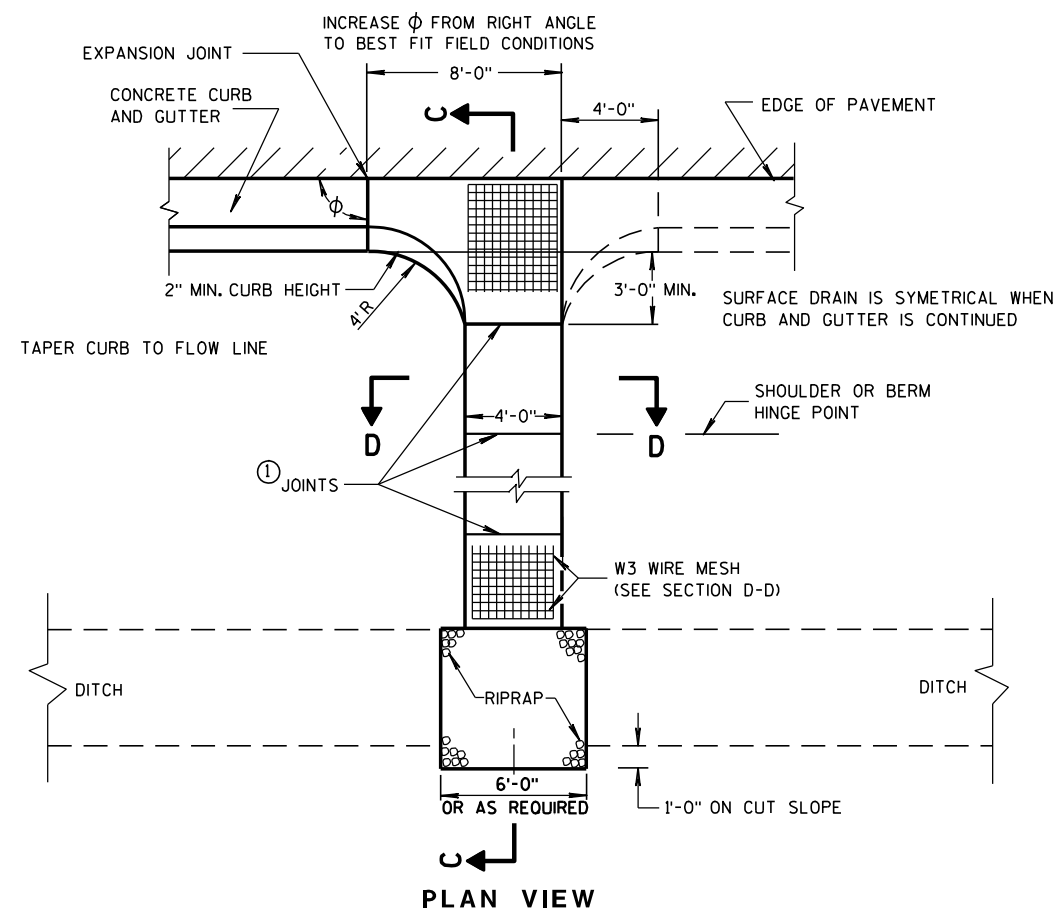
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

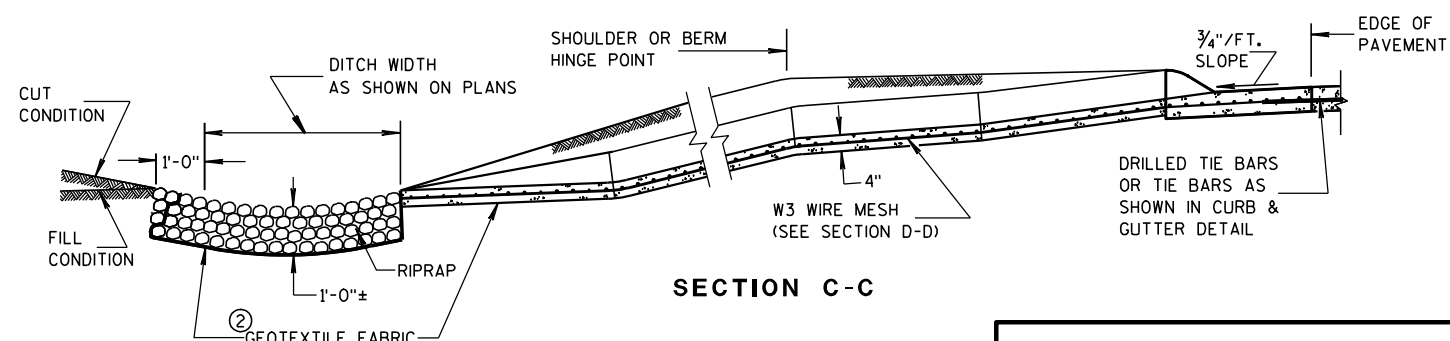
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE 1/8 TO 1/4 INCH WIDE BY 1 1/2 INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

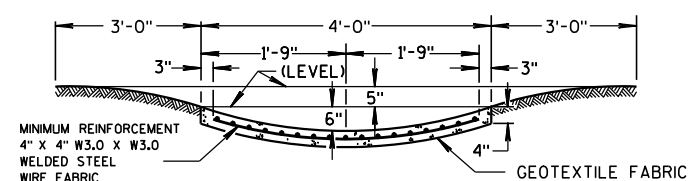
③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

9-4-08

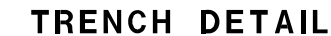
DATE

FHWA

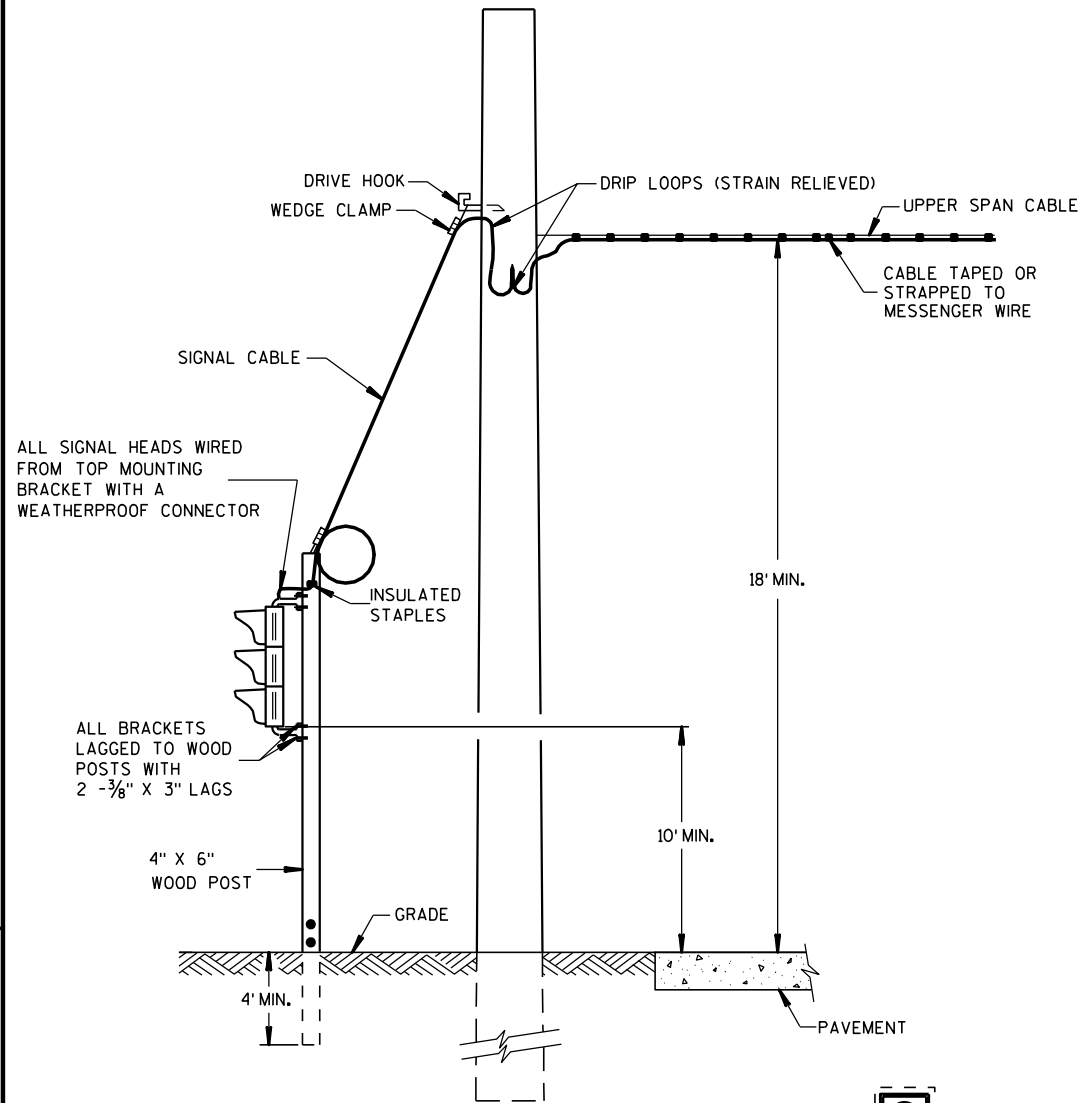
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



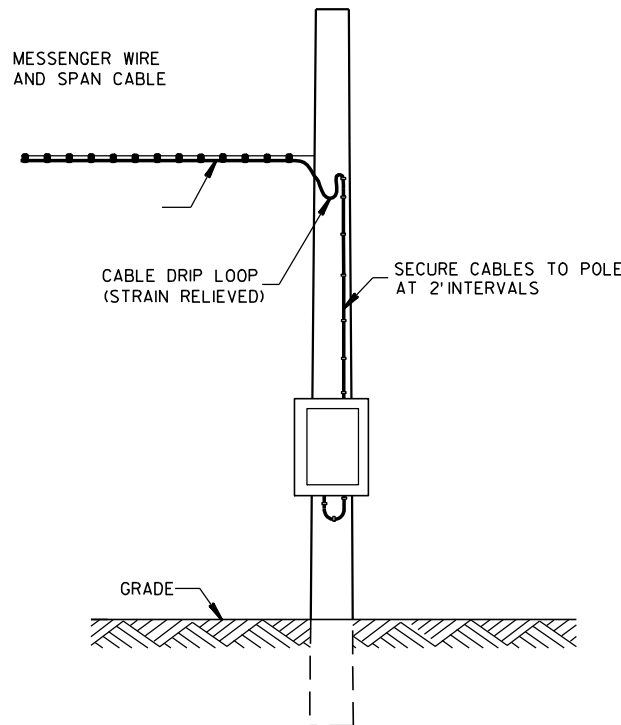
<p style="text-align: center;">SILT FENCE</p>	
<p style="text-align: center;">STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED</p> <p><u>4-29-05</u></p> <p><u>DATE</u></p>	<p><u>/S/ Beth Canestra</u></p> <p>CHIEF ROADWAY DEVELOPMENT ENGINEER</p>



TYPICAL DROP TO TRAFFIC SIGNAL FACE

OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES	
SPEED LIMIT	OFFSET DISTANCE**
GREATER THAN 45 MPH	18 FT
45 MPH OR LESS	12 FT
45 MPH OR LESS W/ CURBS	2 FT
**NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.	

MINIMUM POLE LENGTHS	CLASS	MINIMUM BURIAL DEPTHS
25 FEET	Ⅴ	5 FEET
30 FEET	Ⅴ	6 FEET
35 FEET	Ⅳ	7 FEET
40 FEET	Ⅳ	8 FEET
45 FEET	Ⅳ	9 FEET



POLE MOUNT CABINET INSTALLATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAYBE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY POLES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

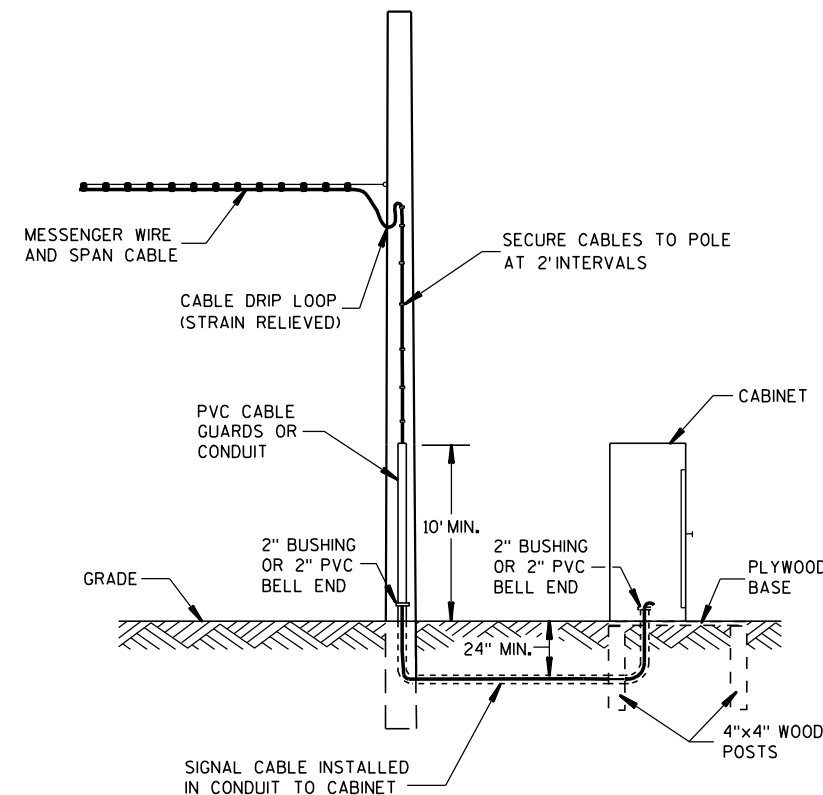
WOOD POLES (NONBREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAMGUARD, ETC.).

WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

VERTICAL CLEARANCE ETC. PER NEC.

TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

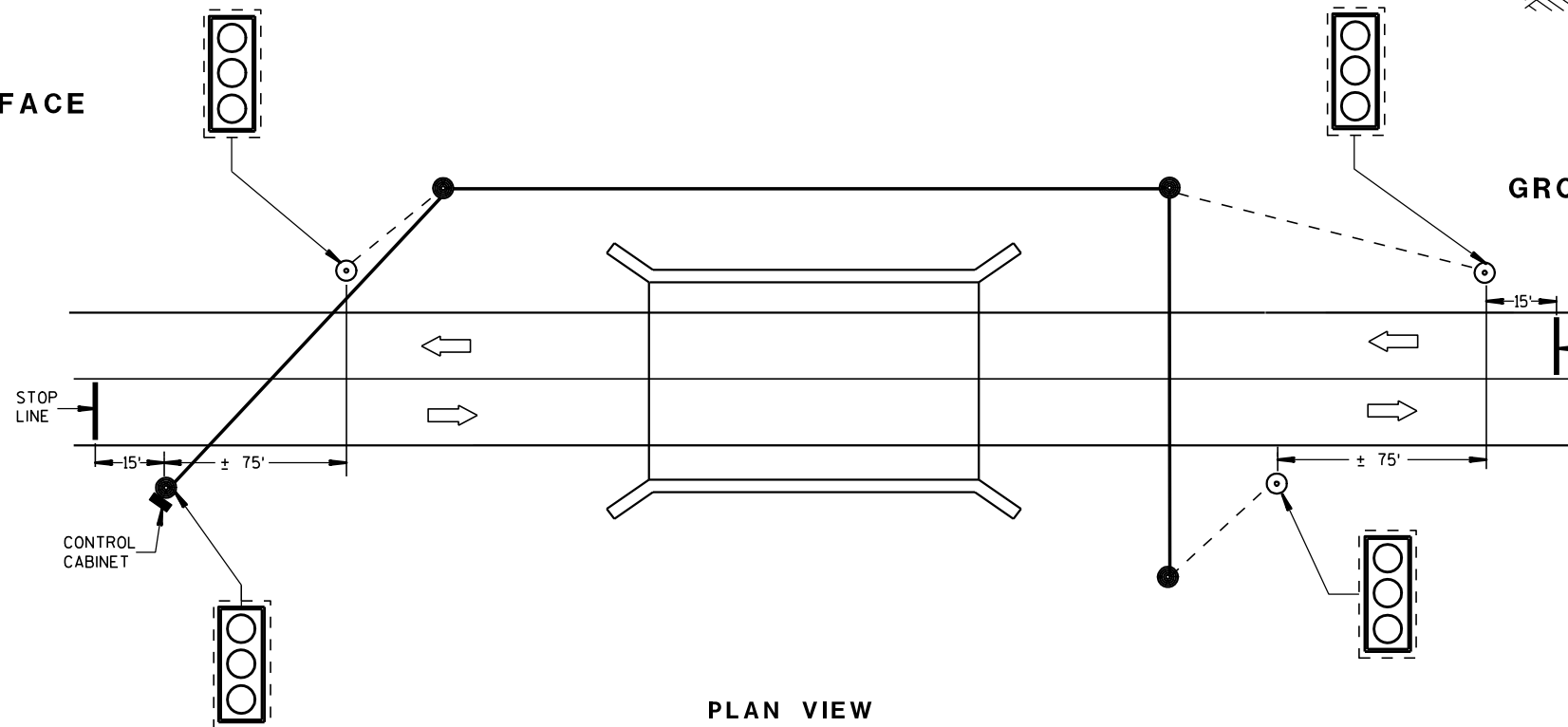
EACH TRAFFIC SIGNAL FACE SHALL HAVE A BACKPLATE.



GROUND MOUNT CABINET INSTALLATION

LEGEND

- WOOD POLE (NONBREAKAWAY)
- WOOD POST (BREAKAWAY)
- SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER
- LED TRAFFIC SIGNAL FACE WITH BACKPLATE
- DIRECTION OF TRAFFIC

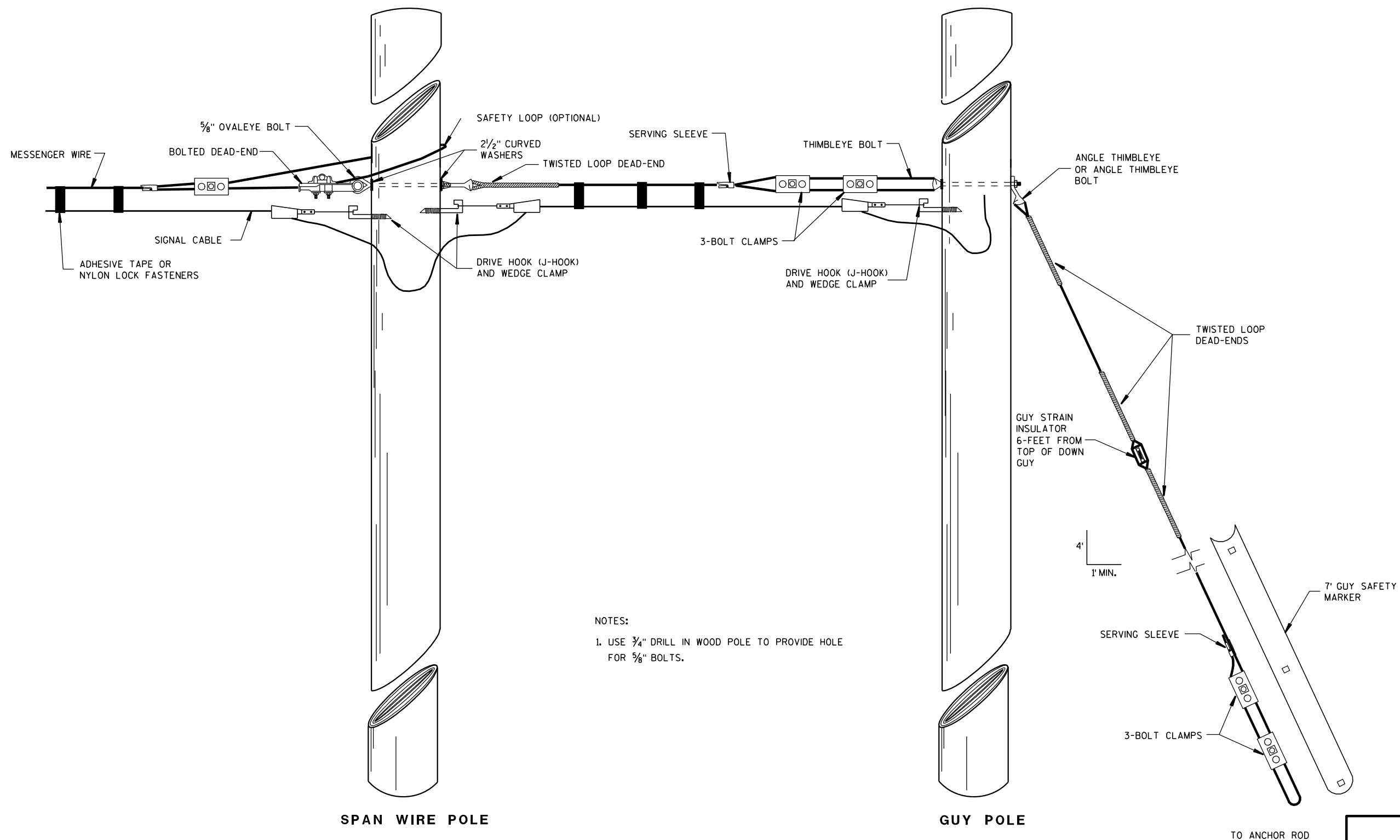


PLAN VIEW
TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/2/2011 DATE /S/ Thomas J. Goring
STATE ELECTRICAL ENGINEER FOR HWYS
FHWA



NOTES:
1. USE 3/4" DRILL IN WOOD POLE TO PROVIDE HOLE FOR 5/8" BOLTS.

TYPICAL DEAD-ENDINGS OR GUYING

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

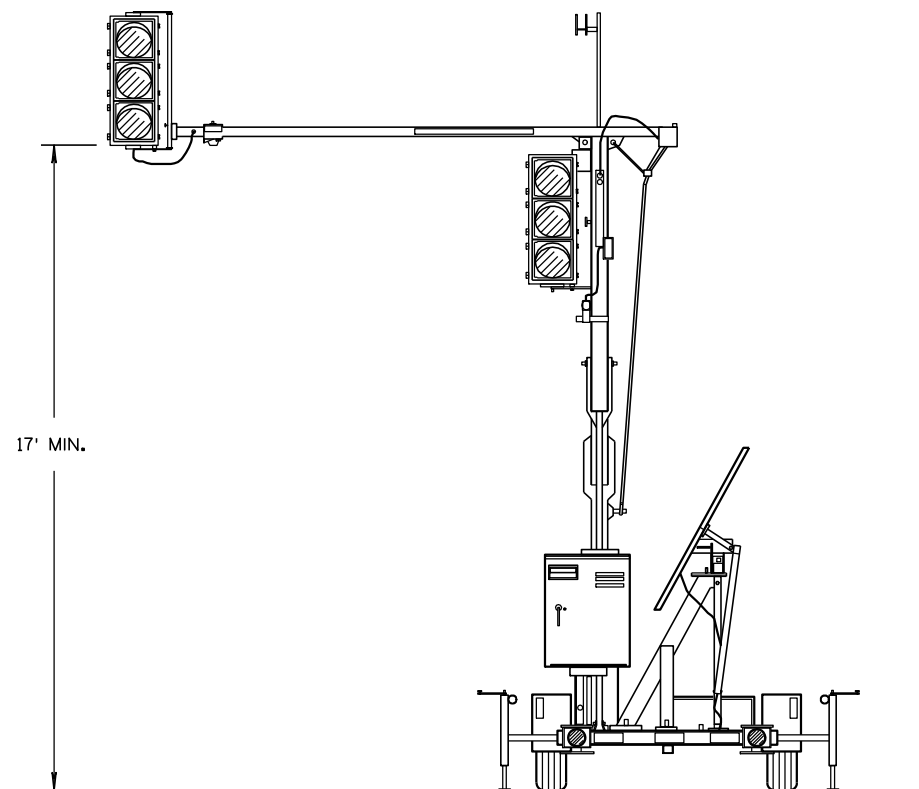
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/2/2011
DATE

/S/ Thomas J. Goring
STATE ELECTRICAL ENGINEER FOR HWYS

FHWA

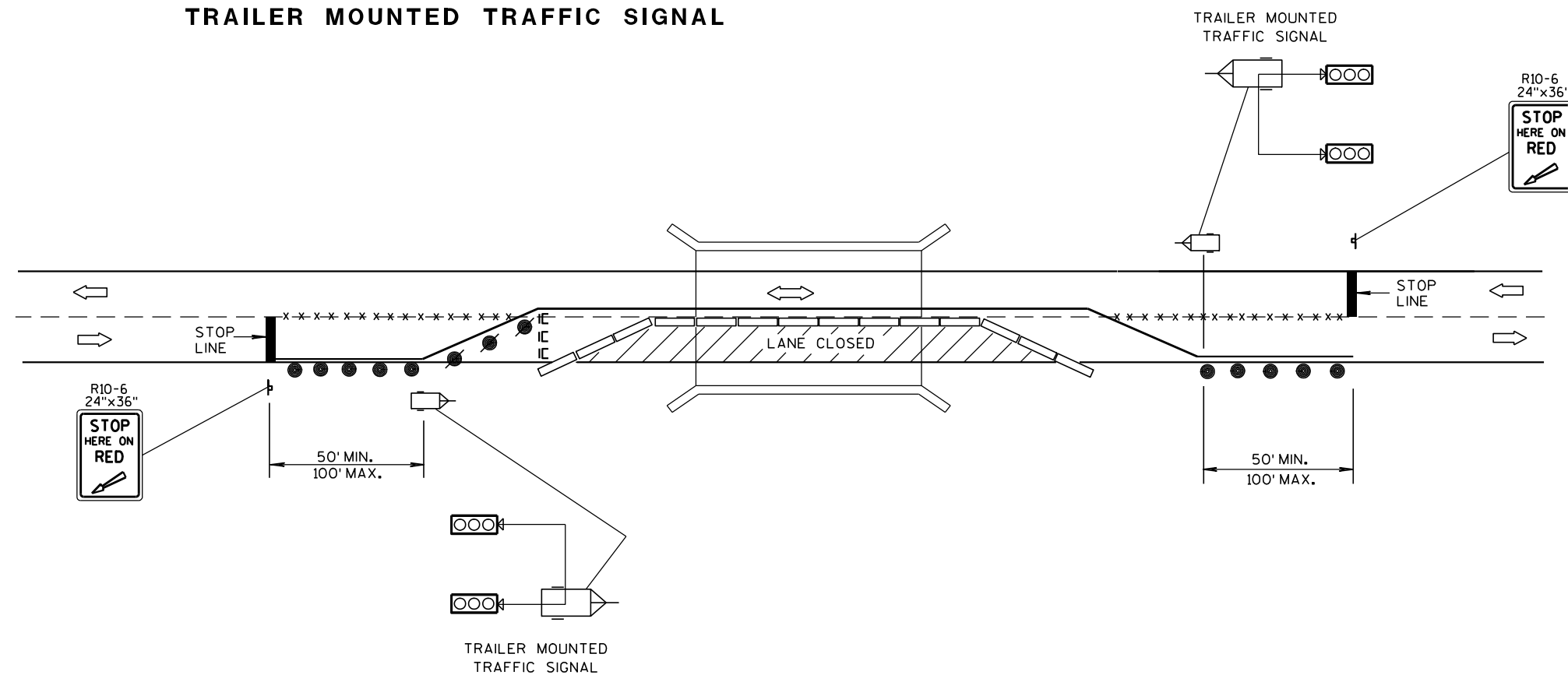


TRAILER MOUNTED TRAFFIC SIGNAL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15 D 33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

LEGEND

- ⌋ POST MOUNTED SIGN
- *-x-* REMOVING PAVEMENT MARKING
- IC TYPE III BARRICADE WITH SIGN
- /● DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY-BURN)
- ▬ TEMPORARY PRECAST CONCRETE BARRIER
- ⌋ TRAILER MOUNTED TRAFFIC SIGNAL
- ➡ DIRECTION OF TRAFFIC FLOW

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

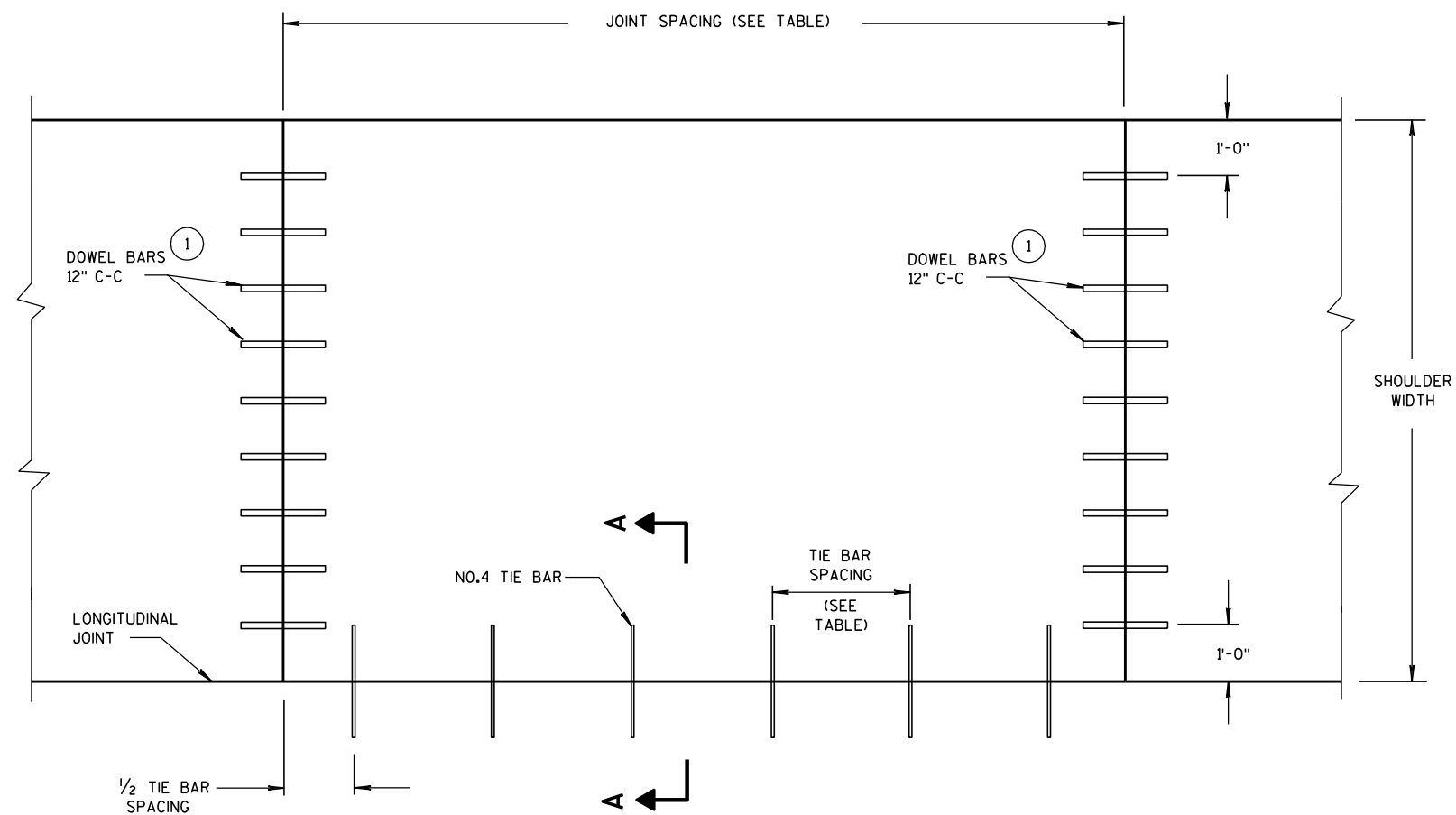
APPROVED

3/2/2011

DATE

FHWA

/S/ Thomas J. Goring
STATE ELECTRICAL ENGINEER FOR HWYS



PLAN VIEW
CONCRETE PAVEMENT SHOULDER

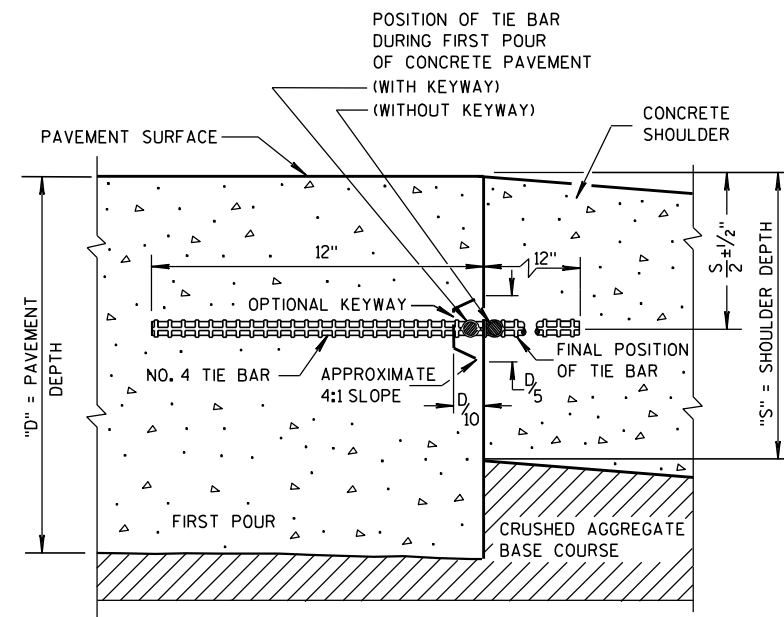
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRANSVERSE JOINT DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

FINISH THE SHOULDER PAVEMENT CONFORMING TO SUBSECTION 415.3.8 OF THE STANDARD SPECIFICATIONS.

TIE BARS SHALL CONFORM TO SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.



SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT

1
PAVEMENT DEPTH, DOWEL BAR SIZE
AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

FOR DOWELED CONCRETE SHOULDERS WITH TRAPEZOIDAL CROSS SECTIONS, CHOSE THE APPROPRIATE DOWEL BAR DIAMETER BASED ON THE SMALLER PAVEMENT DEPTH (LIKELY THE OUTSIDE EDGE OF THE SHOULDER). IF USING BASKETS, USE BASKETS FOR THE AVERAGE THICKNESS OF THE CROSS SECTION.

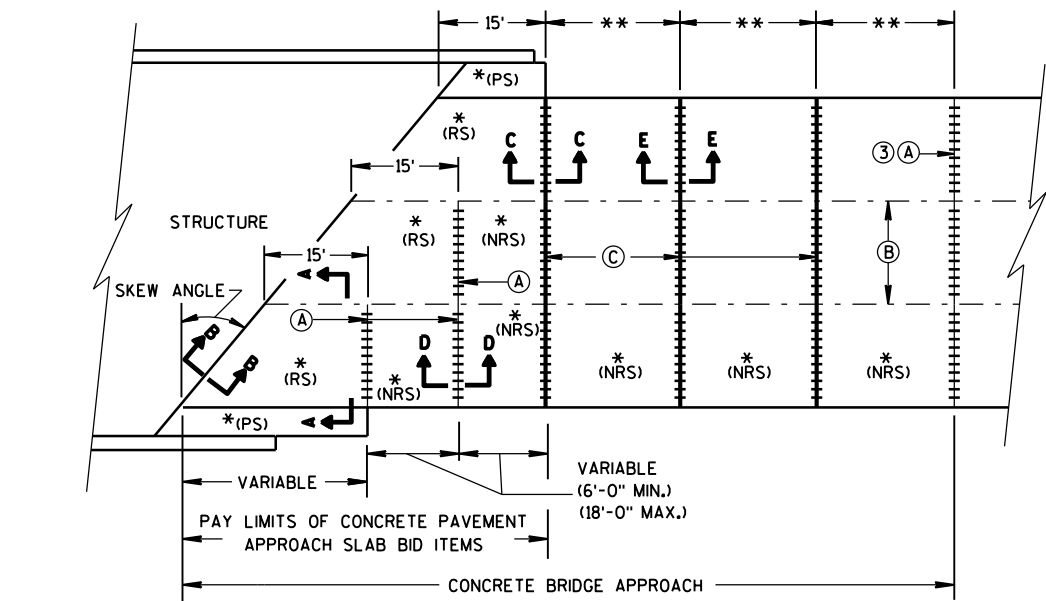
PAVEMENT TYPE OF TRAFFIC LANES	TIE BAR SPACING	SHOULDER JOINT SPACING
NON-REINFORCED	30"	MATCH JOINT SPACING OF ADJACENT TRAFFIC LANE
CONTINUOUSLY REINFORCED	30"	15' FOR 6' TO 10' WIDE SHOULDERS
CONTINUOUSLY REINFORCED	36"	12' FOR 3' WIDE SHOULDERS

CONCRETE PAVEMENT SHOULDERS

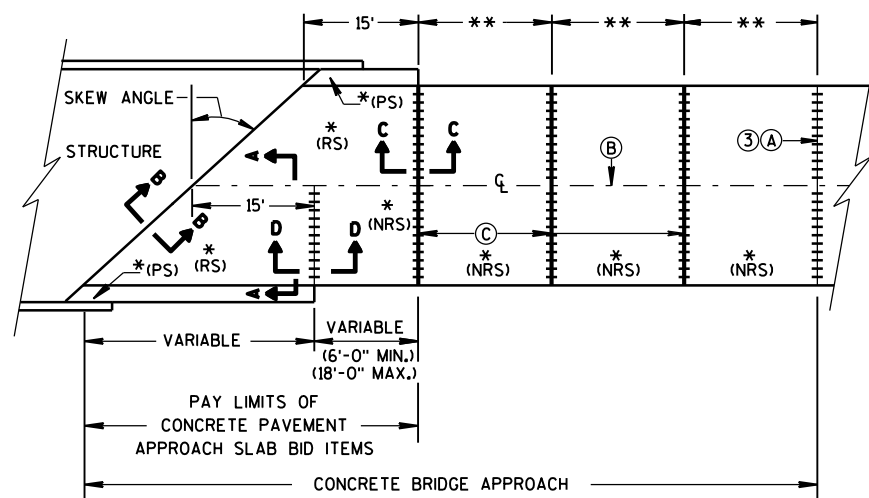
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/15/2011
DATE

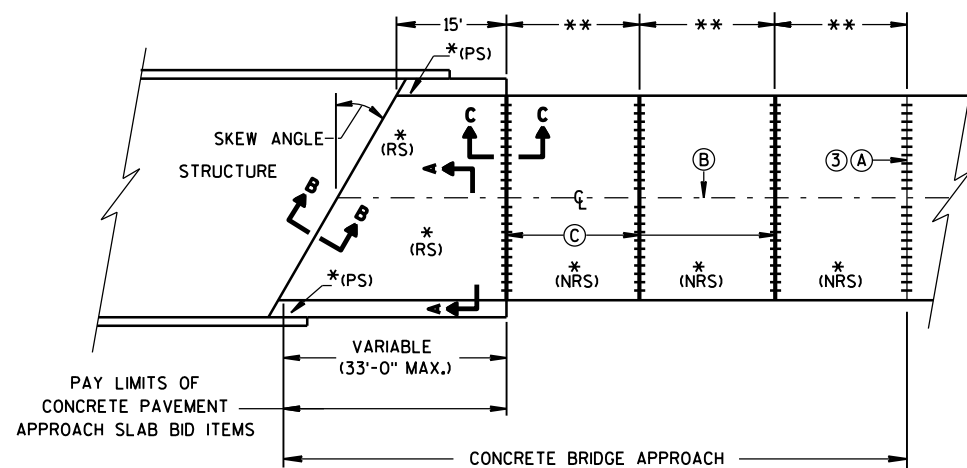
/S/ Deb Bischoff
PAVEMENT POLICY & DESIGN ENGINEER
FHWA



SKewed APPROACH
(PAVEMENT MORE THAN 2 LANES)



SKEWS > 30°
(PAVEMENT WIDTH ≤ 30')



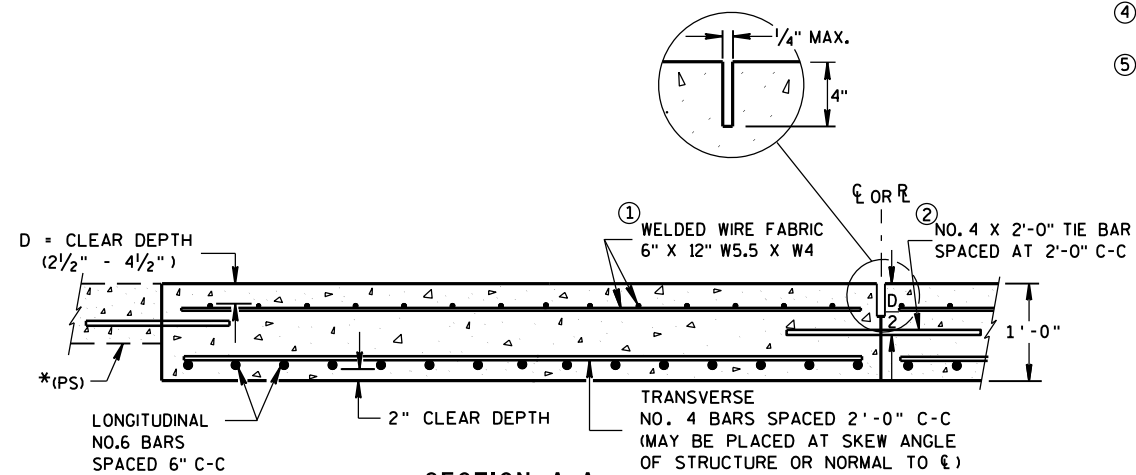
SKEWS ≤ 30°
(PAVEMENT WIDTH ≤ 30')
APPROACH SLAB AND ADJACENT PAVEMENT

*(RS) = REINFORCED CONCRETE SLAB
*(PS) = PAVED CONCRETE SHOULDER: CONCRETE PAVEMENT, OR CONCRETE SURFACE DRAIN
(SEE DETAILS ELSEWHERE IN THE PLAN)
*(NRS) = NON-REINFORCED CONCRETE SLAB

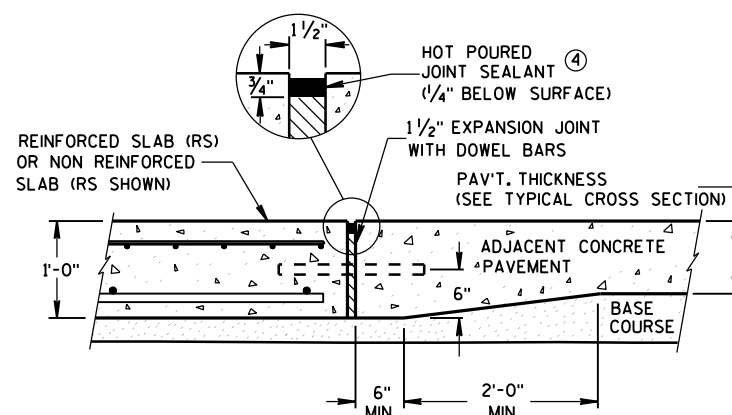
**STANDARD TRANSVERSE JOINT SPACING
(SEE SDD 13C4, SDD 13C11, & SDD 13C13)

***STANDARD DOWEL BAR DIAMETER
(SEE SDD 13C11, & SDD 13C13)

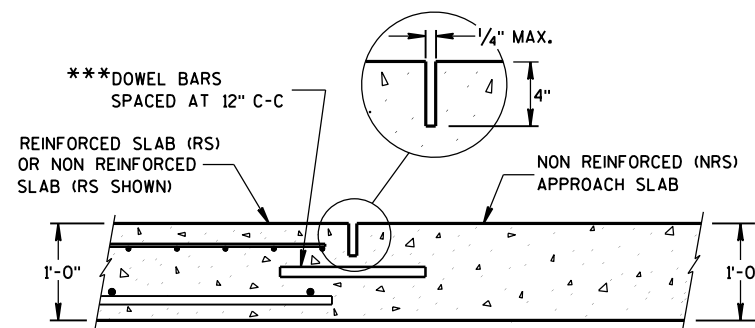
- (A) STANDARD CONTRACTION JOINT NORMAL TO R_L OR R_C
(B) STANDARD LONGITUDINAL JOINT AND TIE BARS.
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO R_L OR R_C



SECTION A-A
REINFORCEMENT POSITIONING DETAIL



SECTION C-C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT



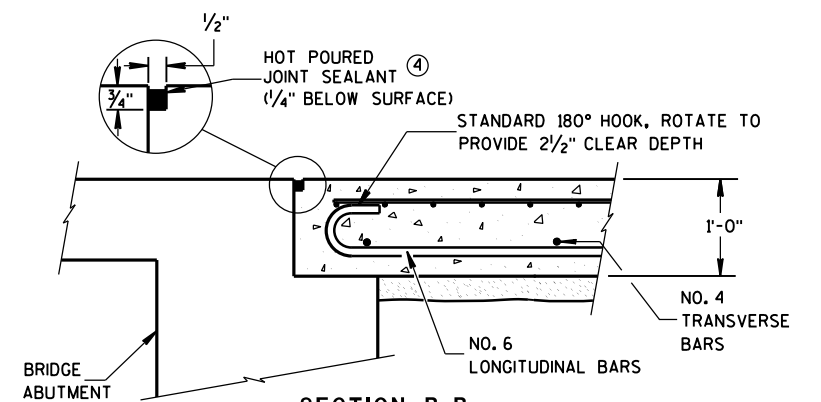
SECTION D-D
CONTRACTION JOINT

GENERAL NOTES

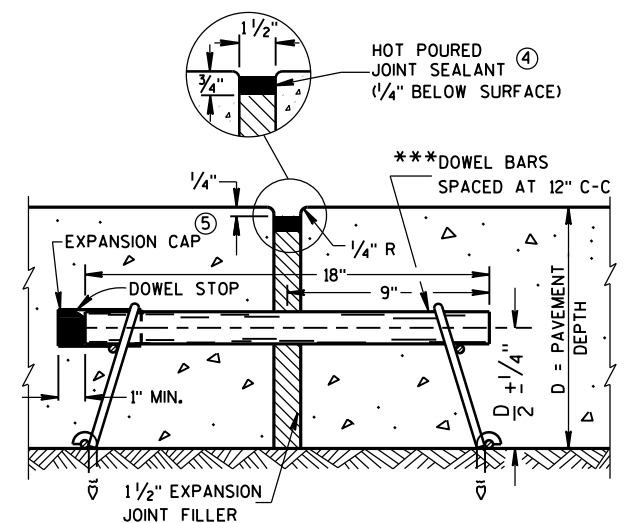
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT DOWEL A CONTRACTION JOINT THAT ABUTS AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



SECTION B-B
BEND DETAIL
BOTTOM REINFORCEMENT



SECTION E-E
EXPANSION JOINT

CONCRETE BRIDGE
APPROACH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

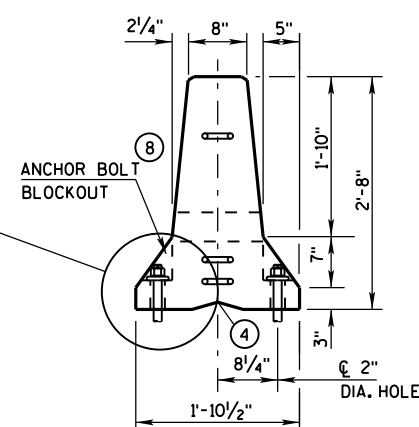
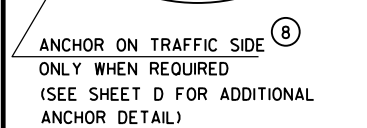
APPROVED

June, 2014

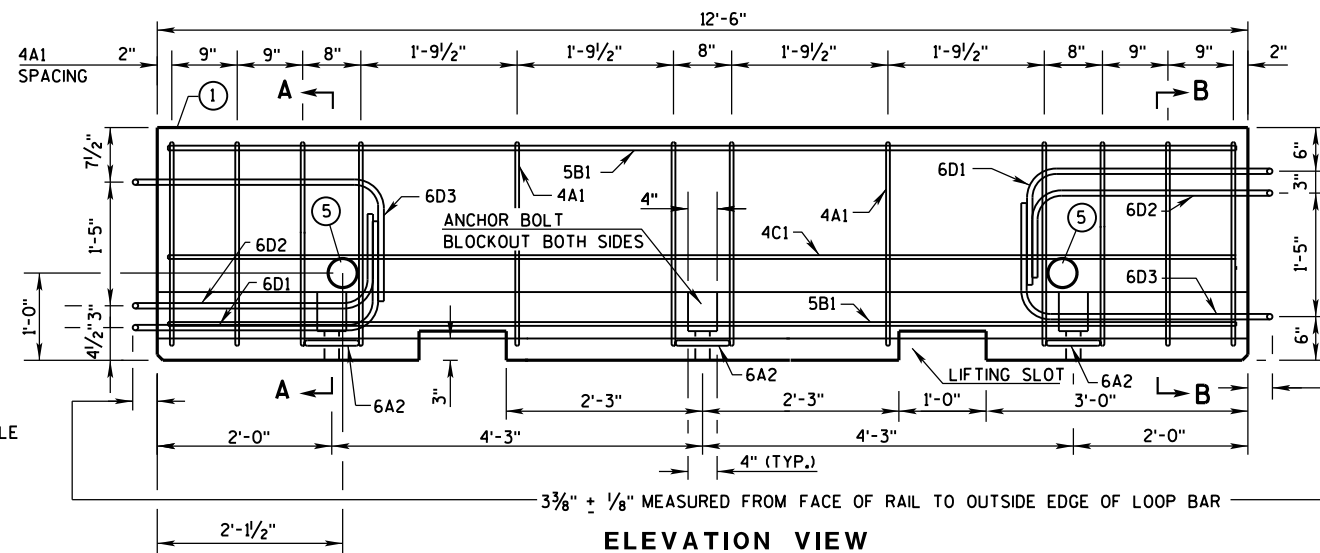
DATE

FHWA

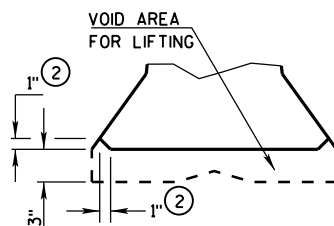
/S/ Deb Bischoff
PAVEMENT POLICY & DESIGN ENGINEER



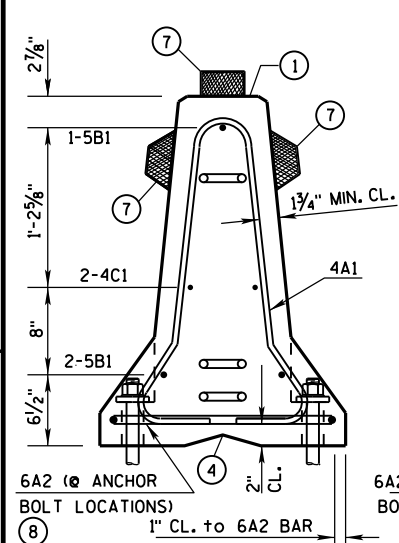
END VIEW



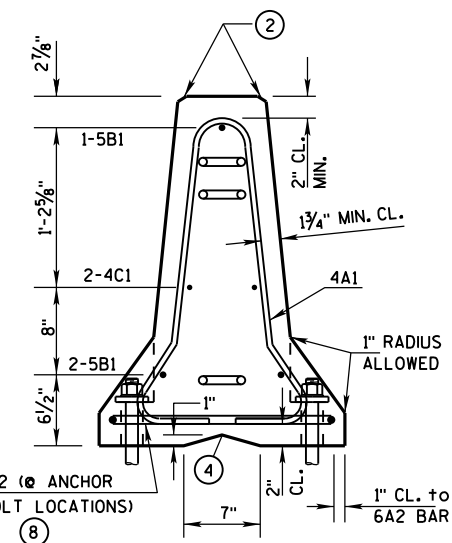
ELEVATION VIEW



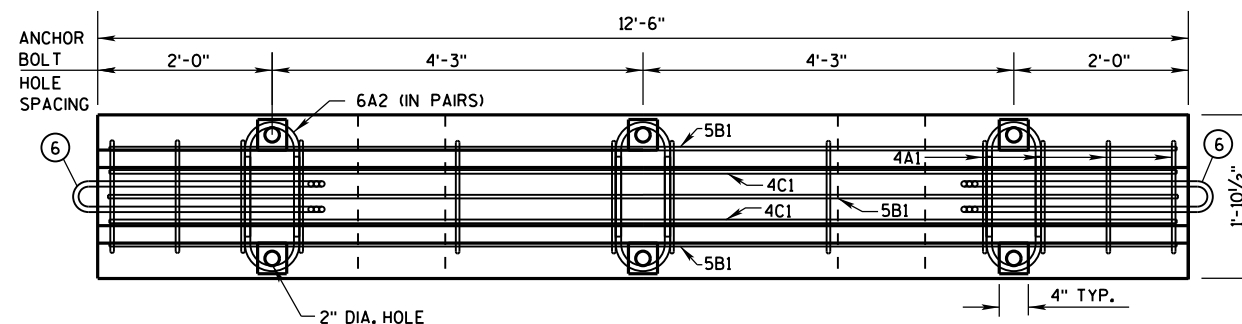
DETAIL "B"
LIFTING SLOT DETAIL



SECTION A-A
(STIRRUP PLACEMENT)

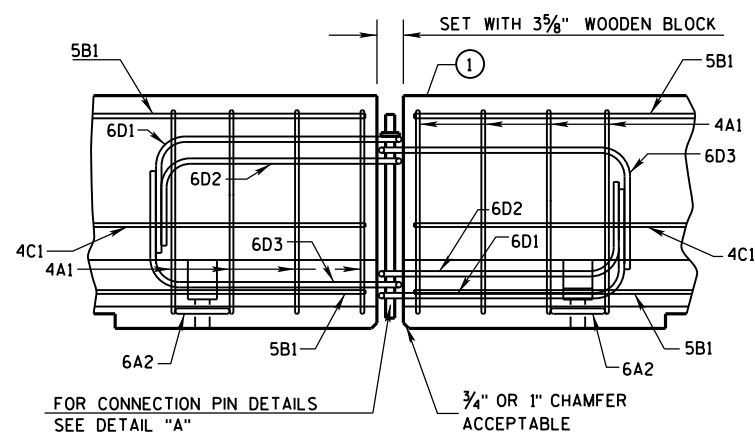


SECTION B-B
(STIRRUP PLACEMENT)

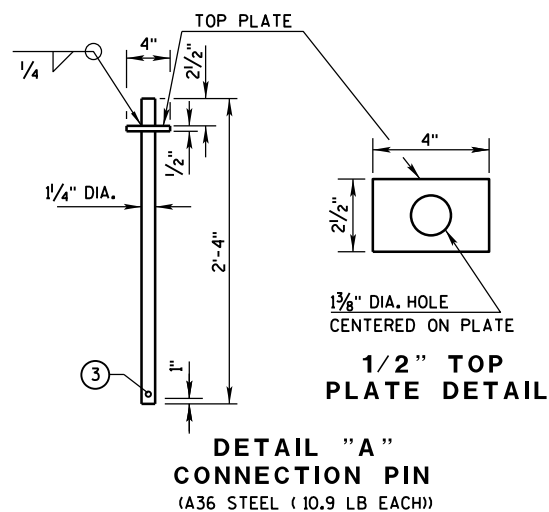


PLAN VIEW

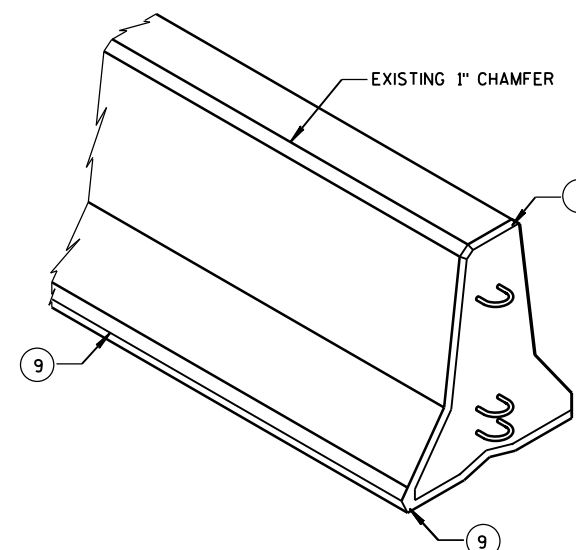
DETAILS OF BARRIER SECTION



DETAILS OF BARRIER CONNECTION



DETAIL "A"
CONNECTION PIN
(A36 STEEL (10.9 LB EACH))



GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-14(d) THRU 14B7-14(h).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE $\frac{3}{4}$ " SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A 3- $\frac{1}{2}$ " PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN $\frac{1}{8}$ " OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

INSTALL MECHANICAL OR EPOXY ANCHORS PER MANUFACTURER'S RECOMMENDATIONS.
PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - a. TYPE: WICBTP
 - b. MANUFACTURER
 - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ A $\frac{3}{8}$ " HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- ④ "V" NOTCH IS OPTIONAL.
- ⑤ THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- ⑥ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- ⑦ USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURER'S INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- ⑧ SEE SHEET D FOR ANCHORING CRITERIA.
- ⑨ 1" CHAMFER OPTIONAL.

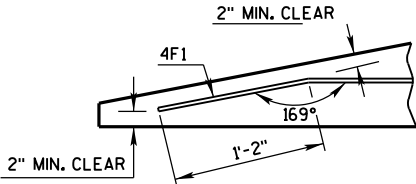
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

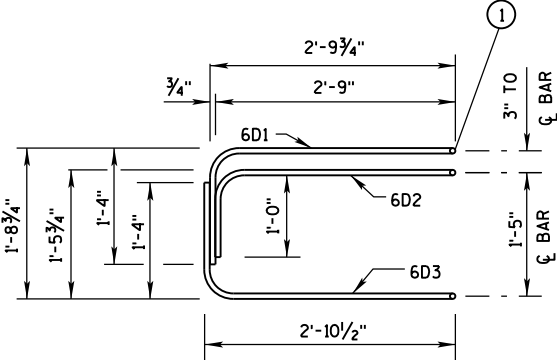
BARRIER TAPER SECTION
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

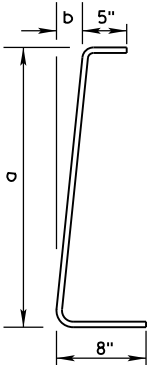
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"
BENT BAR DETAIL



ELEVATION
LOOP BAR ASSEMBLY



BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

4V BARS
2 AT EACH SIZE REQUIRED
FOR STIRRUP ASSEMBLY

TAPER BARRIER SECTION

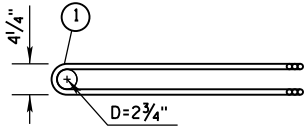
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION
BILL OF MATERIALS

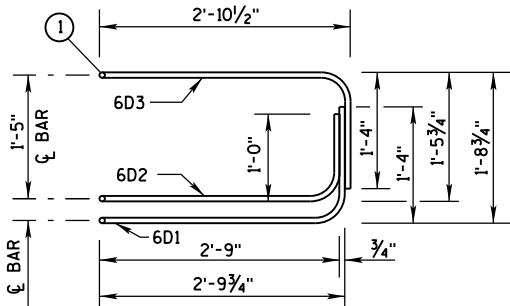
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

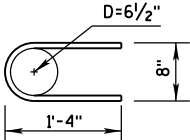


PLAN VIEW
LOOP BAR ASSEMBLY

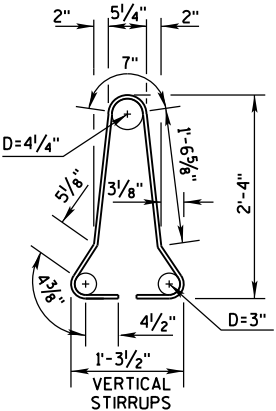
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

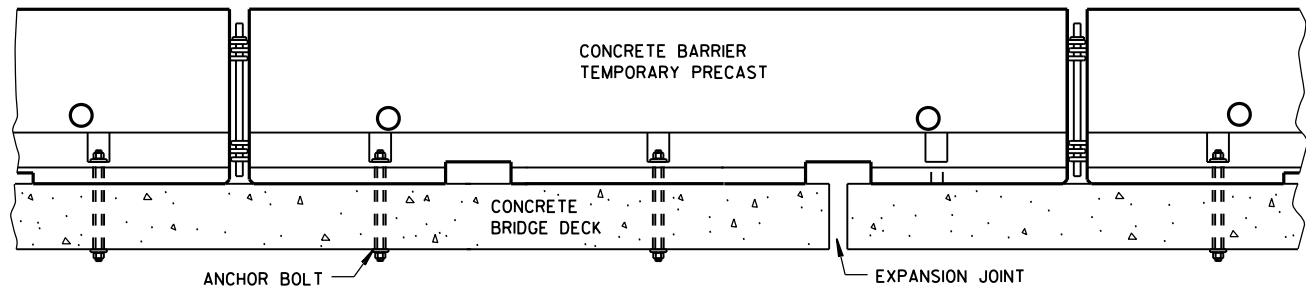
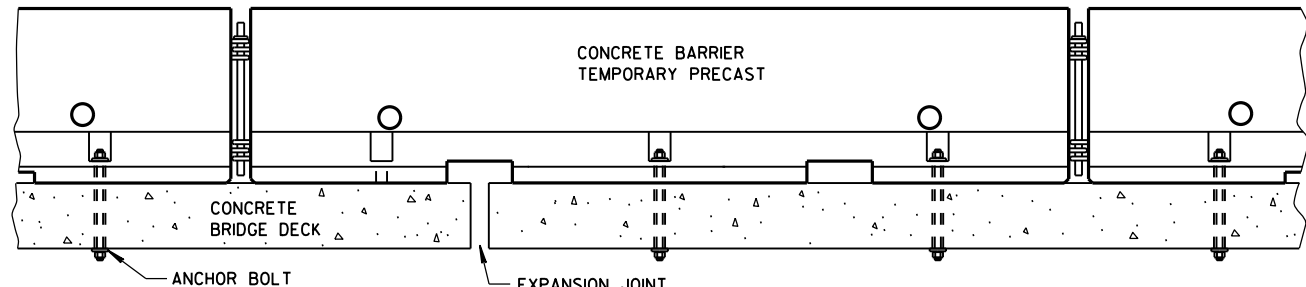


4A1

BARRIER SECTION

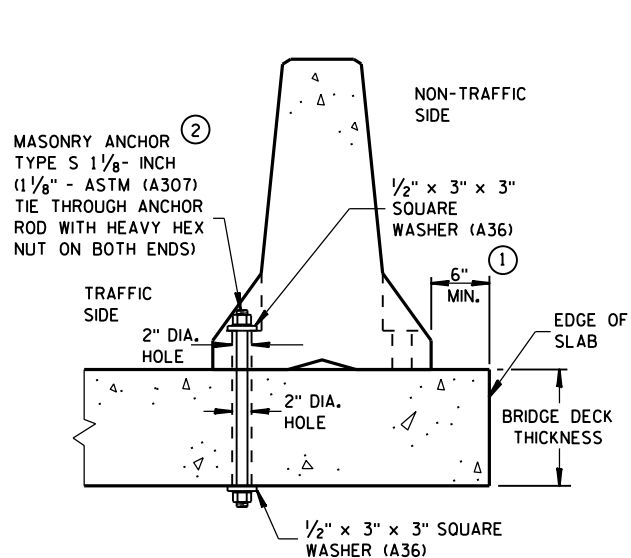
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



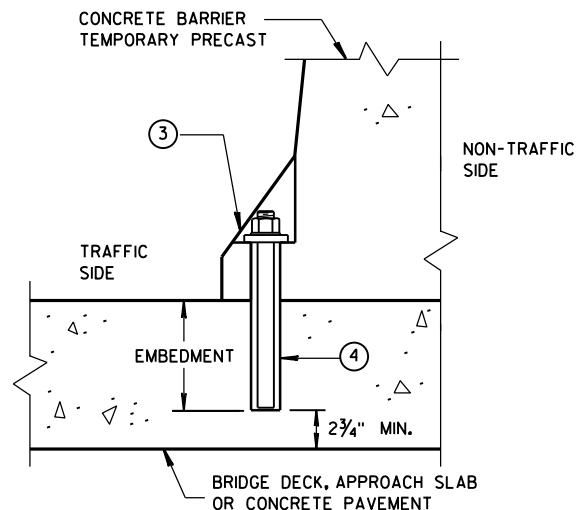
TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



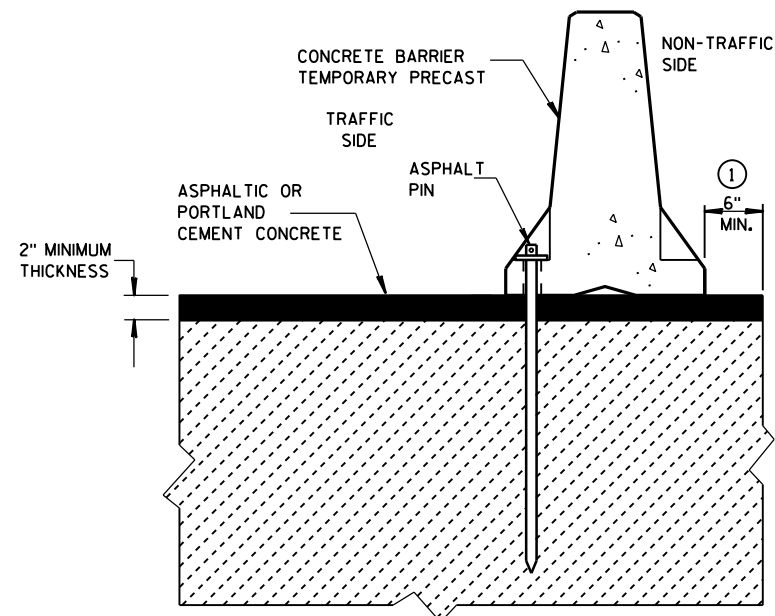
THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



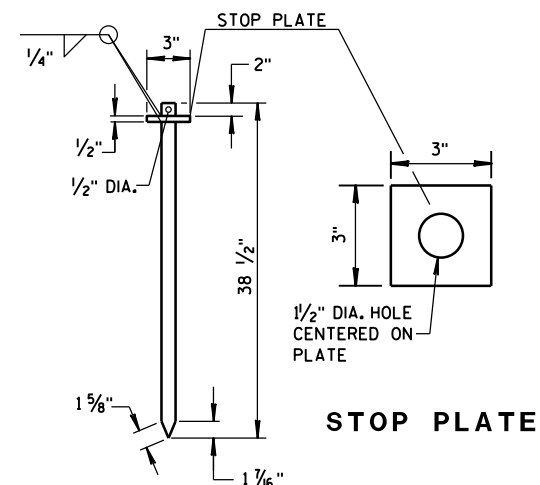
REMOVABLE ADHESIVE BONDED ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)

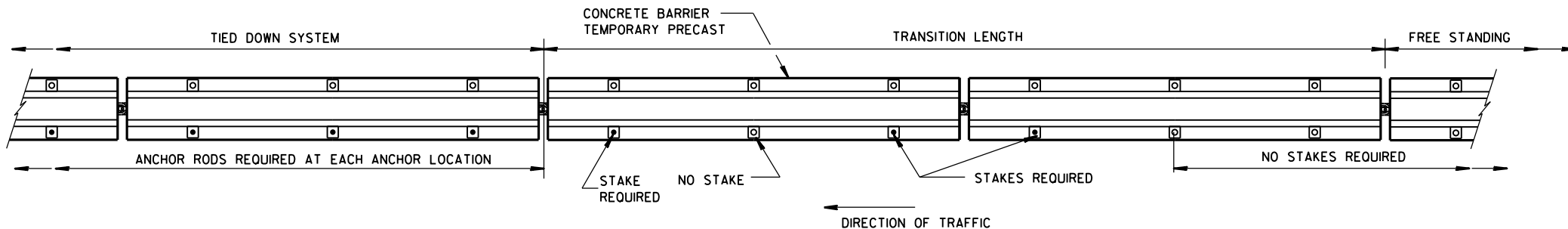


STAKE DOWN INSTALLATION FOR ASPHALTIC OR PORTLAND CEMENT CONCRETE SURFACE

(STAKING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST)



ASPHALT PIN
(ASTM A36 STEEL)



PLAN VIEW

FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

GENERAL NOTES

- CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" SHALL BE ANCHORED IF:
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 4 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 45 MPH OR GREATER, OR

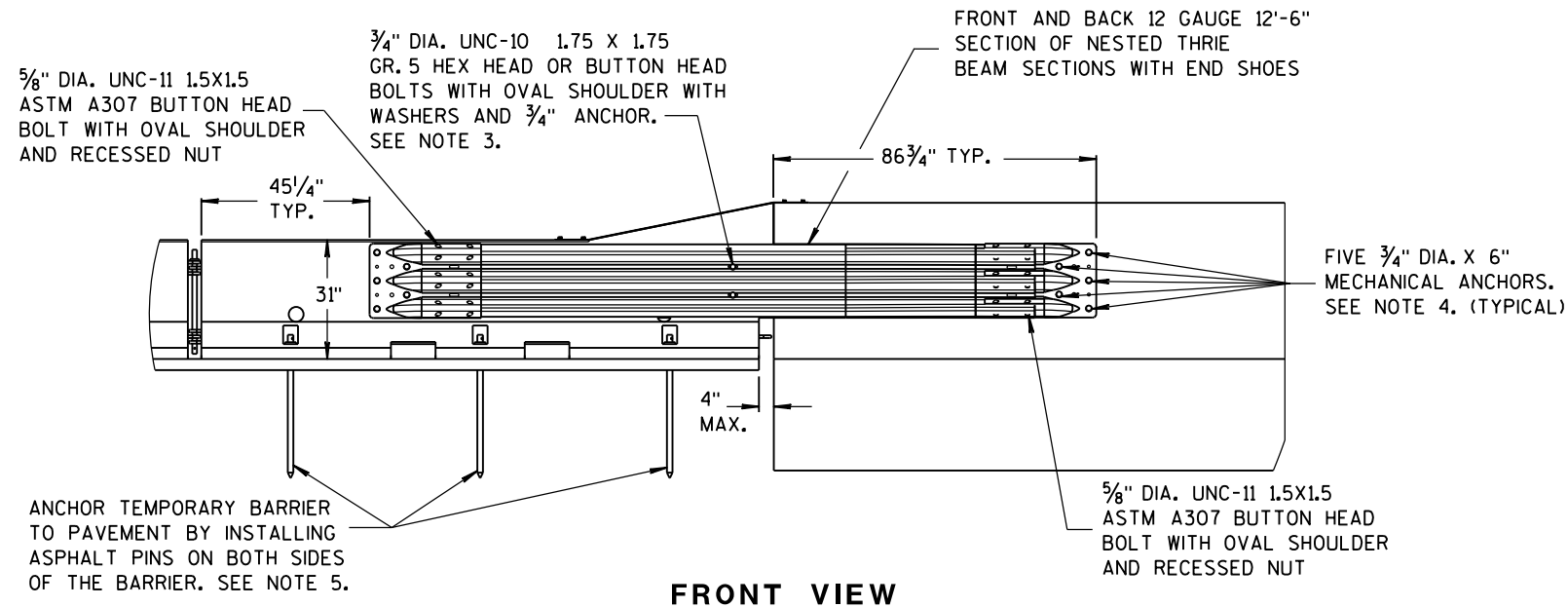
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 2 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 40 MPH OR LESS.
- ANCHORING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST.

WITH THE APPROVAL OF THE ENGINEER, REMOVABLE ADHESIVE BONDED (EPOXY) ANCHOR BOLT INSTALLATION MAY BE USED IN LIEU OF THROUGH BOLTED ANCHOR INSTALLATION. THE ADHESIVE BONDED ANCHOR BOLT MUST BE REMOVABLE. USE ASTM (A307) MASONRY ANCHORS TYPE S 1 1/8-INCH, EMBEDDED TO A DEPTH SUFFICIENT TO DEVELOP THE ULTIMATE CAPACITY OF THE ANCHOR BOLT AND PROVIDE DOCUMENTATION TO CONFIRM THIS.

UPON REMOVAL OR RELOCATION OF THE BARRIER UNITS, REMOVE ALL ANCHOR BOLTS AND COMPLETELY FILL IN THE REMAINING HOLES IN CONCRETE BRIDGE DECKS, CONCRETE APPROACH SLABS AND CONCRETE PAVEMENTS THAT ARE TO REMAIN, WITH A NON-SHRINK COMMERCIAL GROUT OR EPOXY MATERIAL IDENTIFIED ON THE CURRENT WISDOT APPROVED PRODUCTS LIST.
- 1/8" DIAMETER A307 THREADED ROD, 1/2" x 3" x 3" SQUARE PLATE WASHER WITH ASTM A36 STEEL, ASTM A563A HEAVY HEX NUT.
- ADHESIVE ANCHORS WITH A MINIMUM BOND STRENGTH OF 1,800 PSI AND 5/4" EMBEDMENT. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

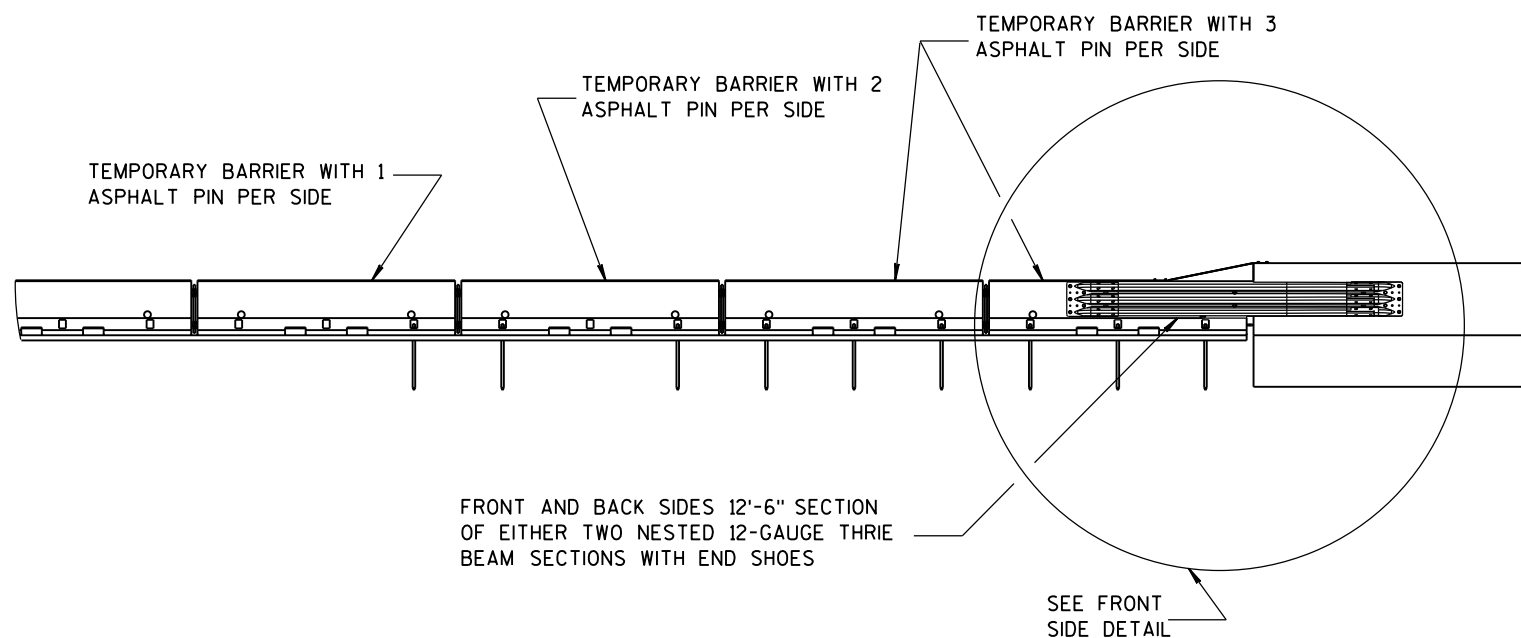
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



FRONT VIEW

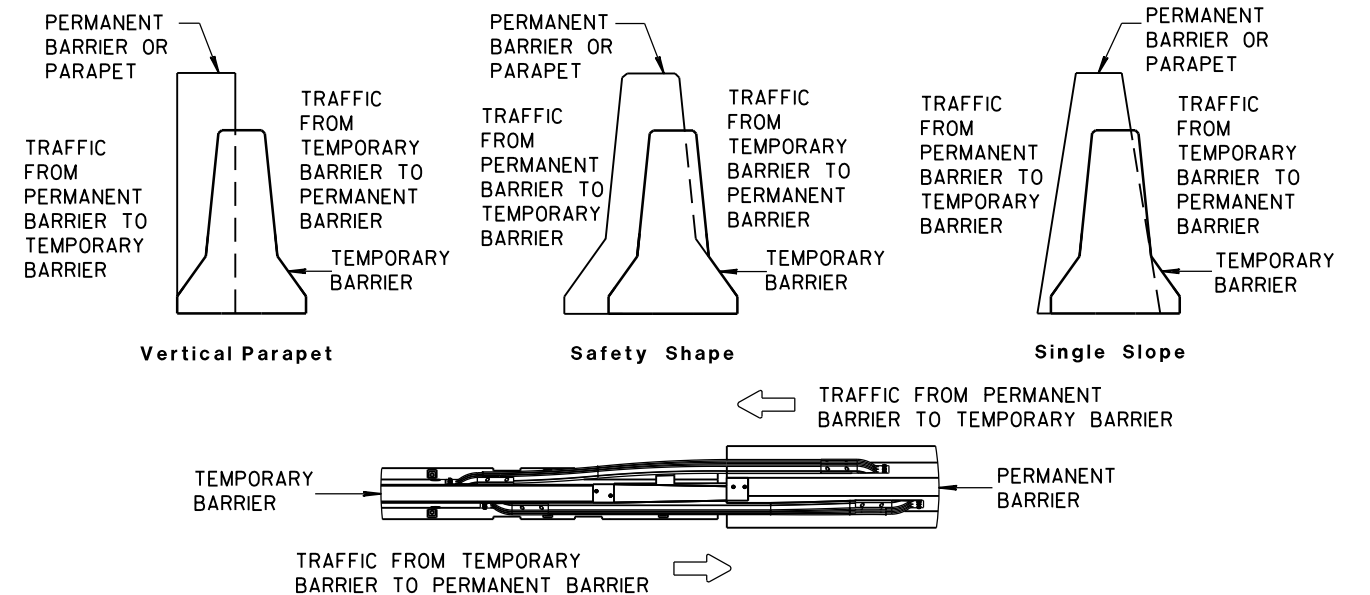
NOTES

1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.
4. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.

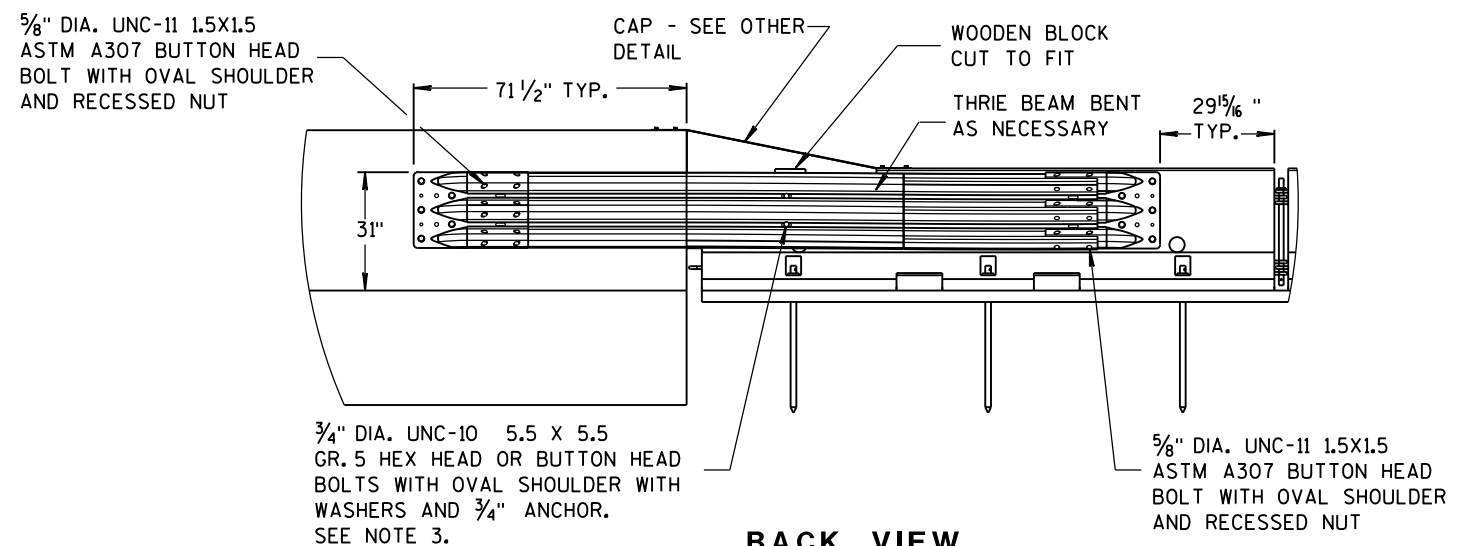


FRONT VIEW

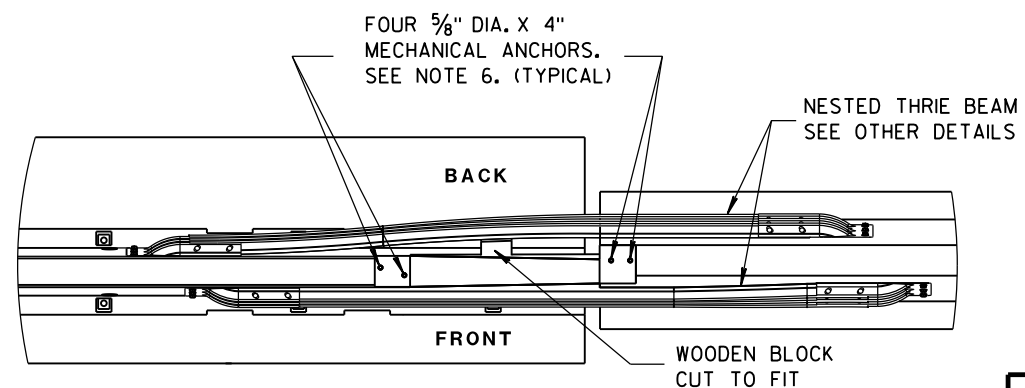
BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



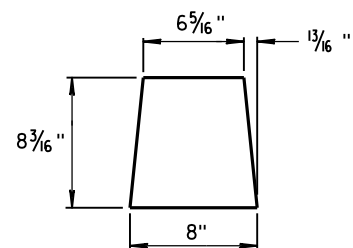
BACK VIEW



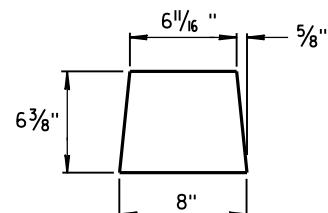
PLAN VIEW

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

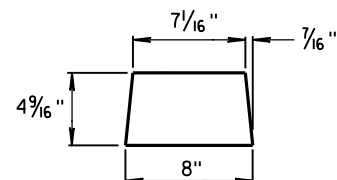
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



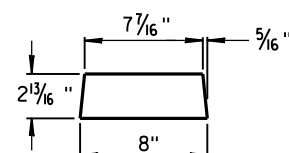
GUSSET 1



GUSSET 2

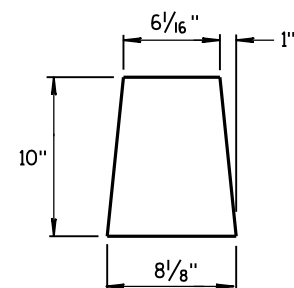


GUSSET 3

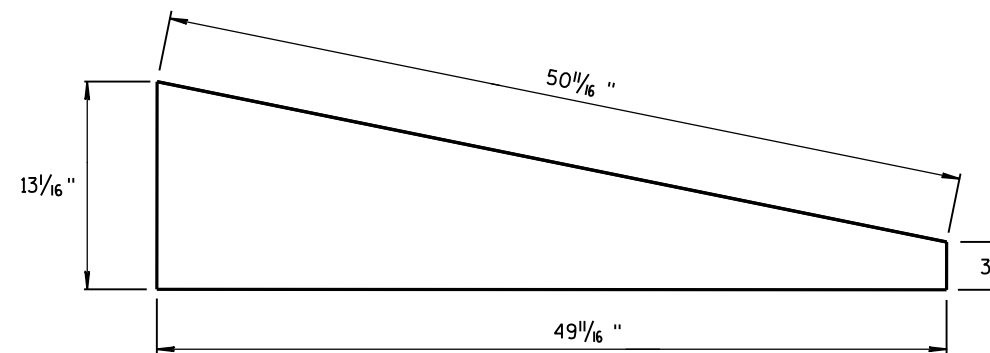


GUSSET 4

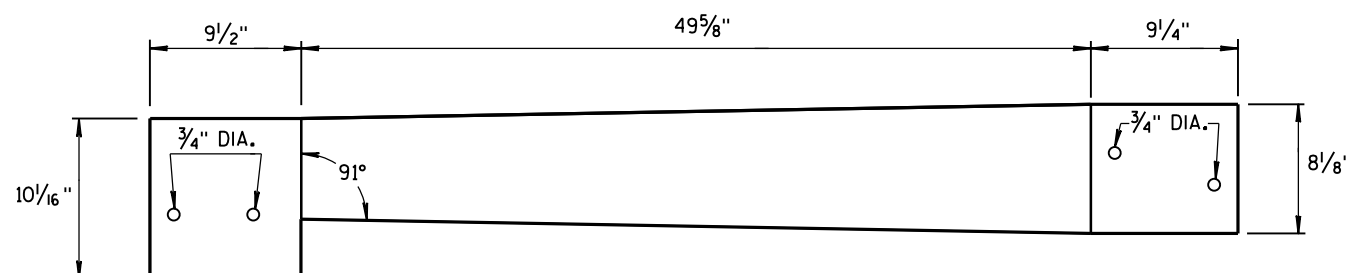
GUSSETS



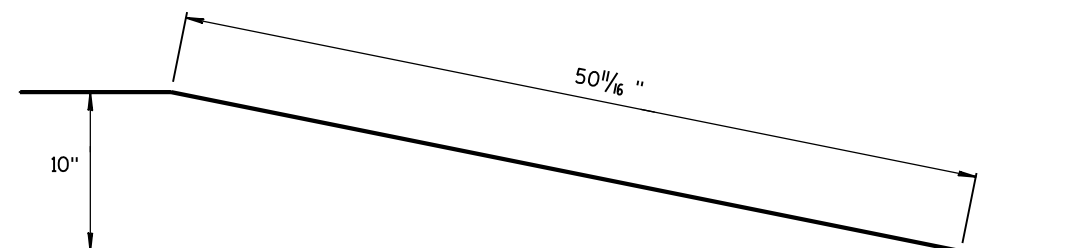
END PLATE



SIDE PLATE

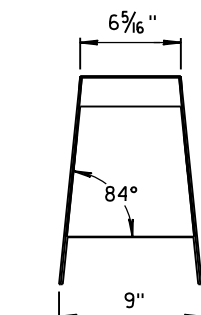
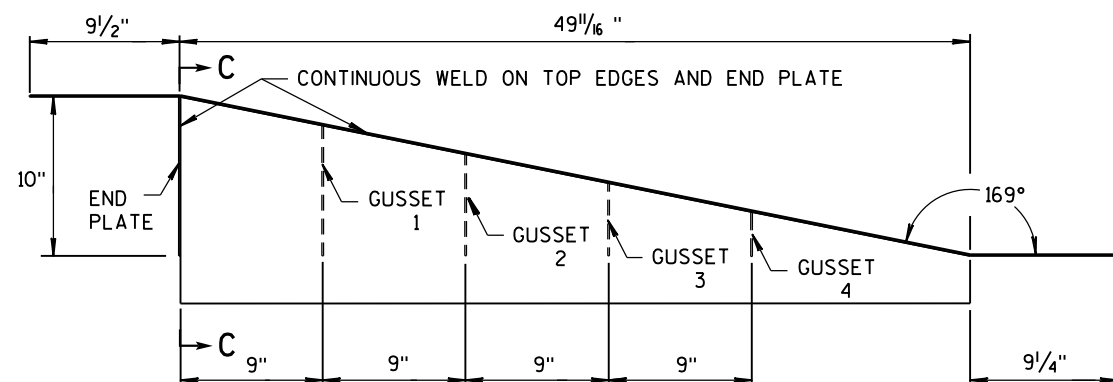
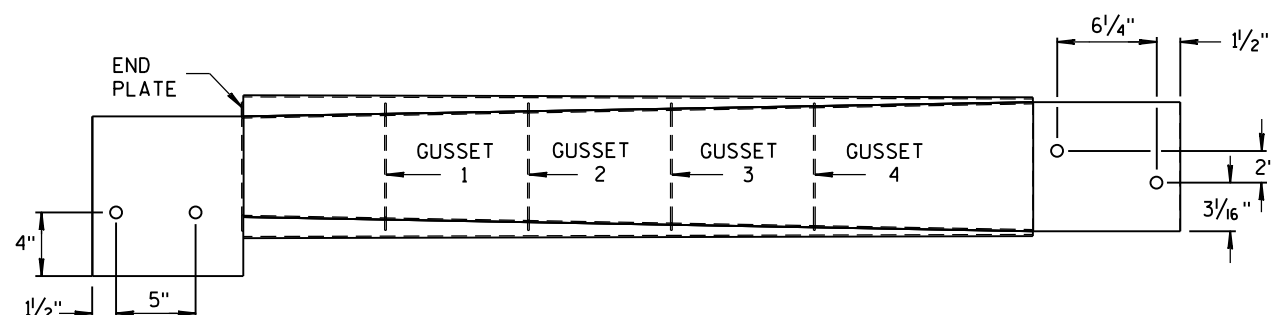


TOP PLATE



**SIDE, TOP AND END PLATES FOR CAP
FROM TEMPORARY CONCRETE BARRIER
TO 42" PERMANENT CONCRETE BARRIER**

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.



SECTION C-C

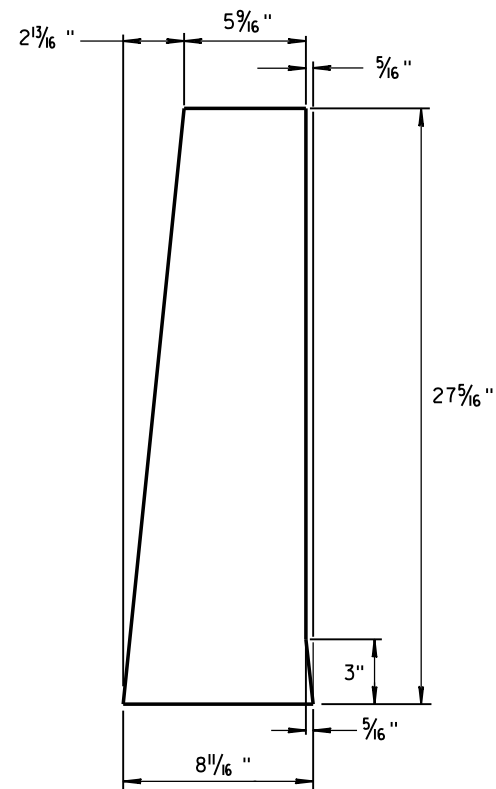
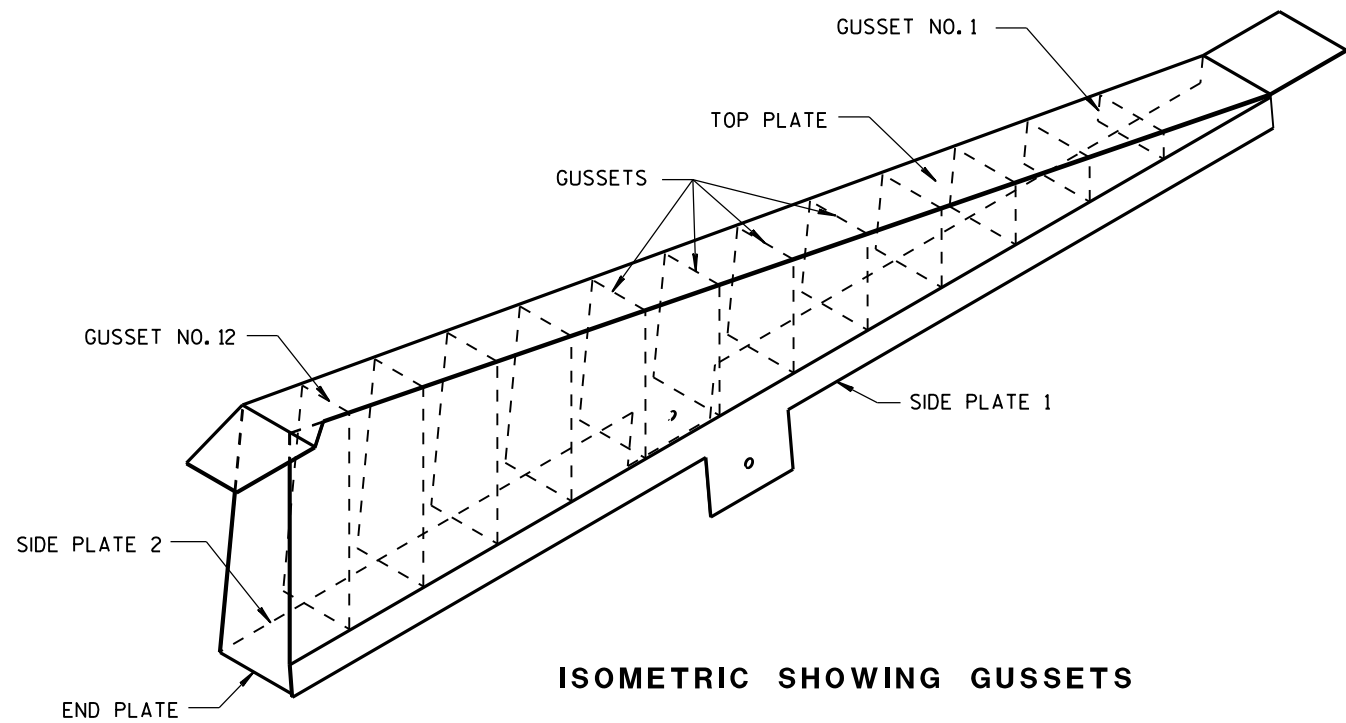
NOTES

1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

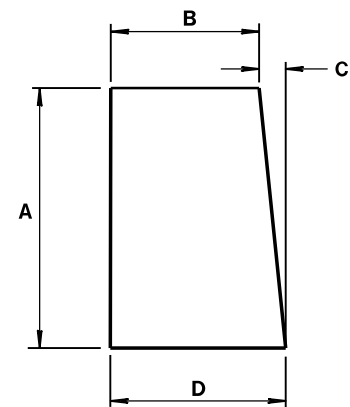
**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



END PLATE
1/8" STEEL PLATE

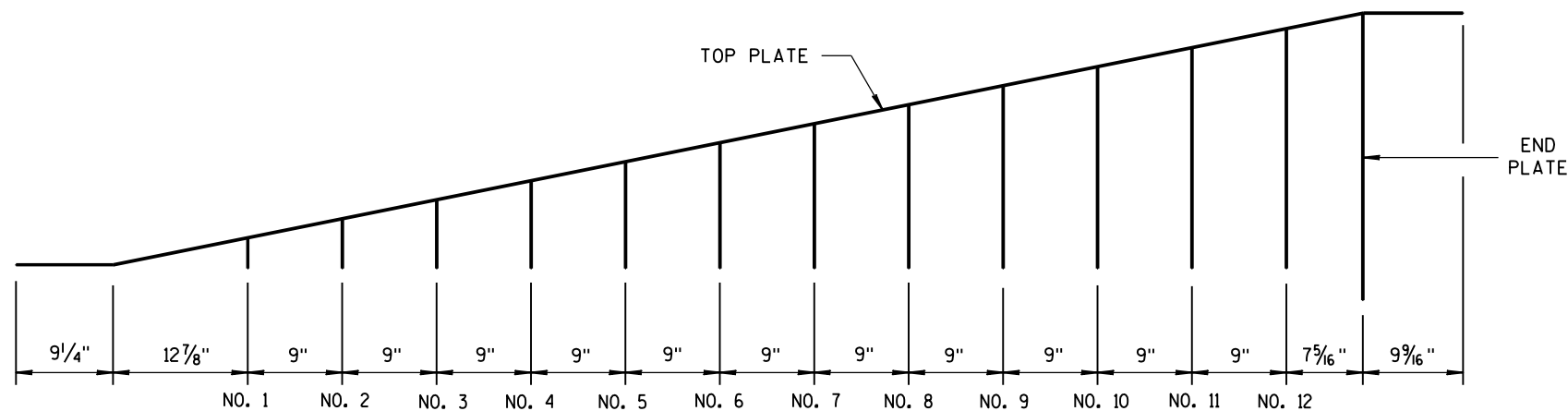


GUSSETS 1 - 12
ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 1/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8 "	1 1/16 "	8 1/16 "
4	8 5/16 "	7 3/16 "	7/8"	8 1/16 "
5	10 1/8 "	7"	1 1/16 "	8 1/16 "
6	11 5/16 "	6 13/16 "	1 1/4"	8 1/16 "
7	13 3/4"	6 5/8 "	1 7/16 "	8 1/16 "
8	15 9/16 "	6 7/16 "	1 9/16 "	8 1/16 "
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16 "
10	19 3/16 "	6 1/16 "	1 15/16 "	8 1/16 "
11	21"	5 7/8 "	2 3/16 "	8 1/16 "
12	22 13/16 "	5 11/16 "	2 5/16 "	8 1/16 "

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

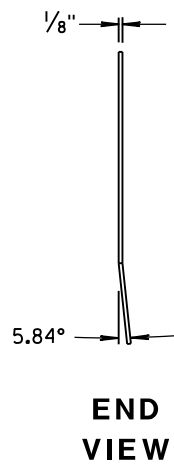
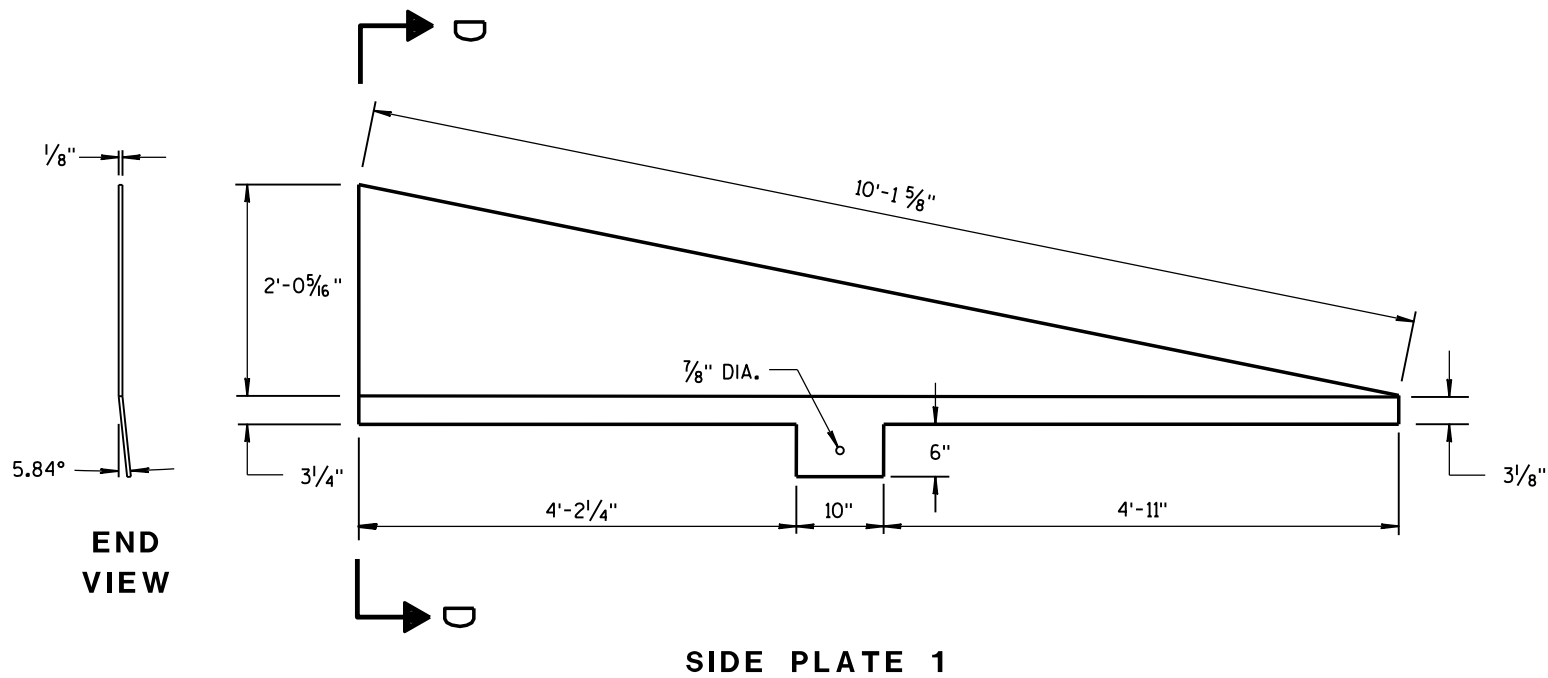
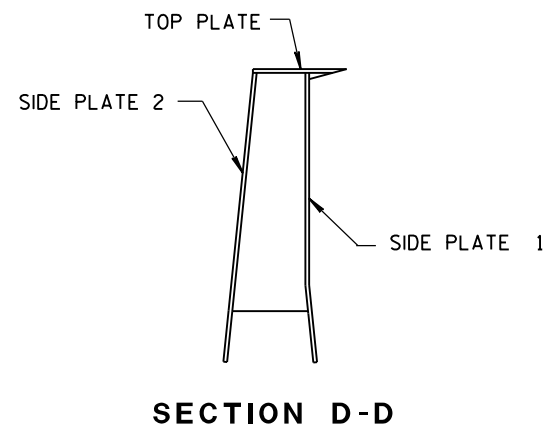
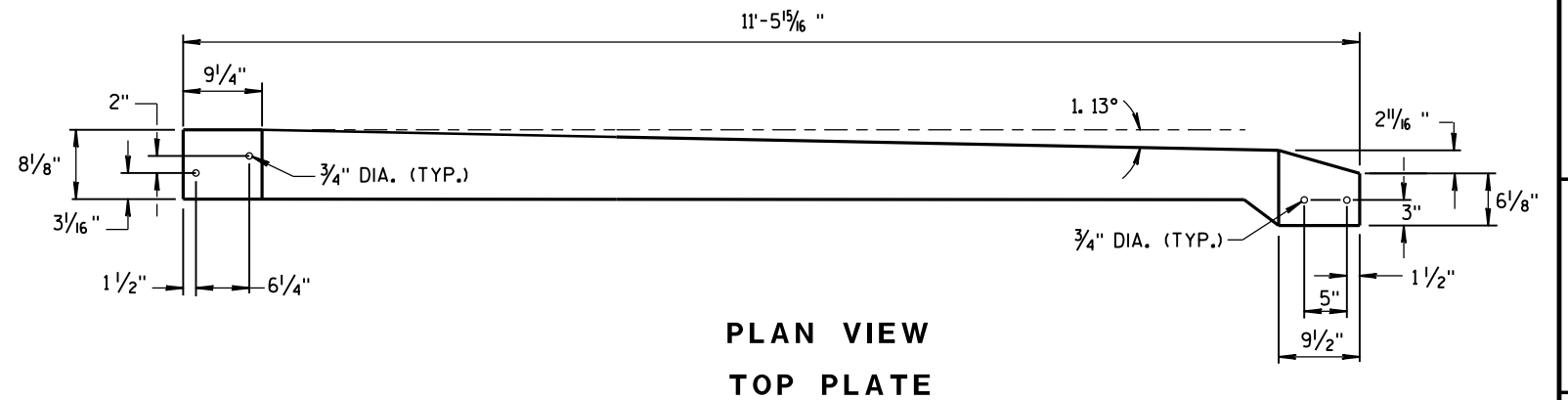
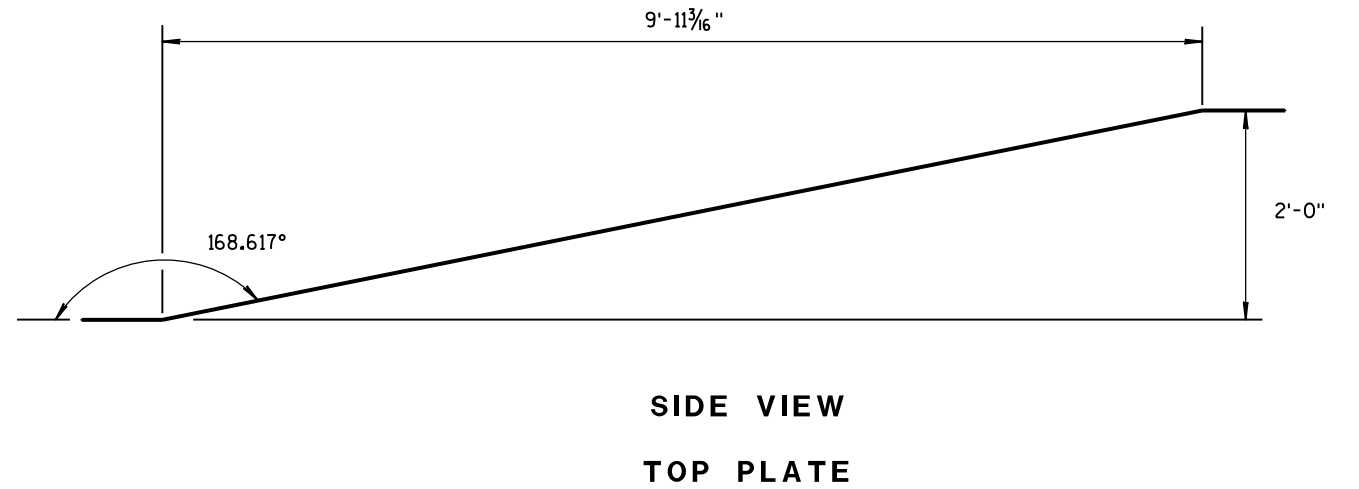
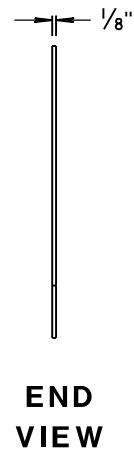
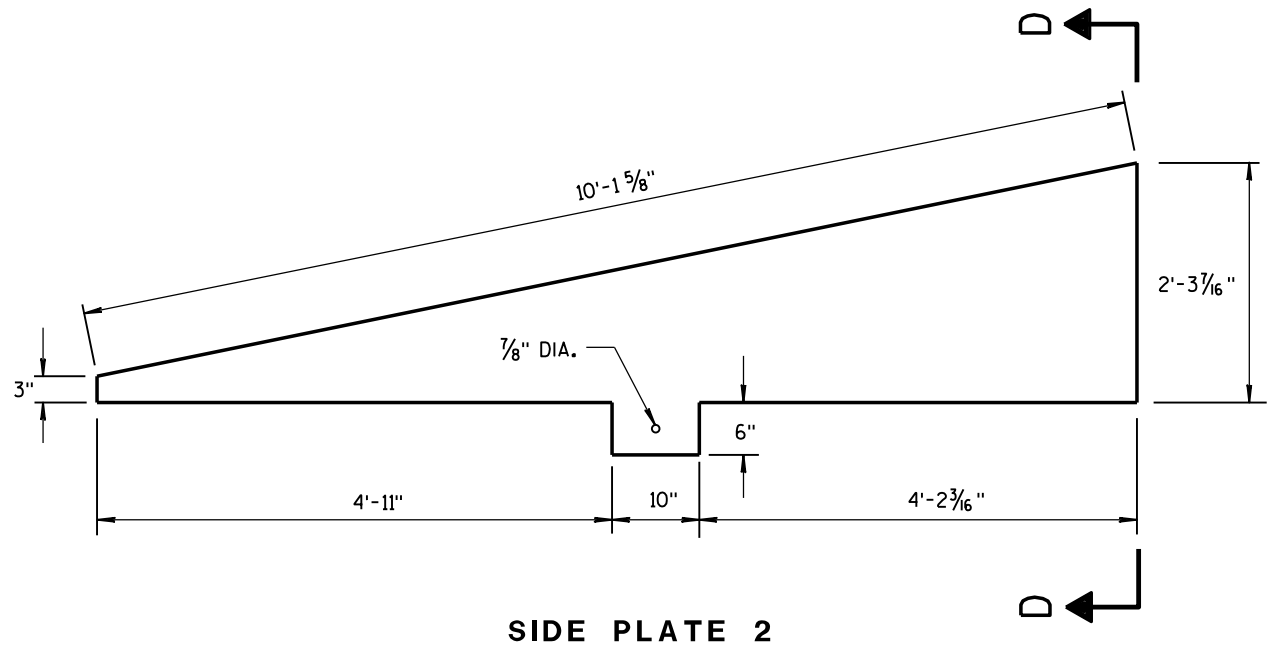
GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.



CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014 DATE	/S/ Jerry H. Zogg ROADWAY STANDARD DEVELOPMENT ENGINEER
FHWA	

6

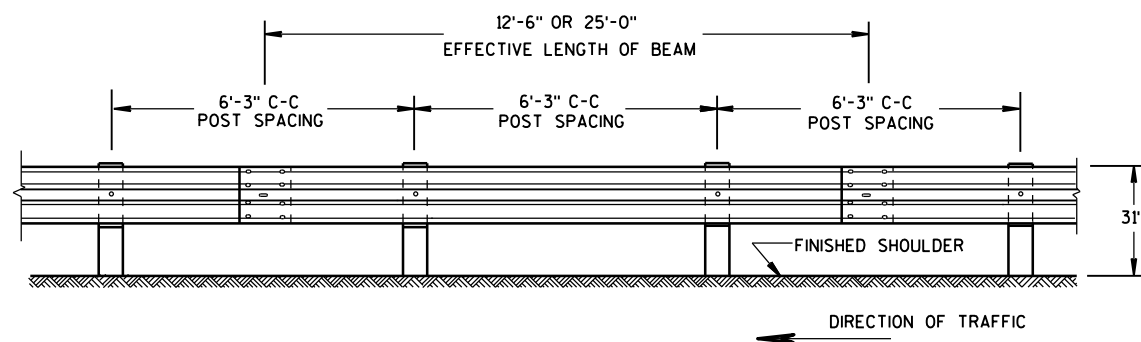
- S.D.D. 14 B 42-3a**



S.D.D. 14 B 42-3a

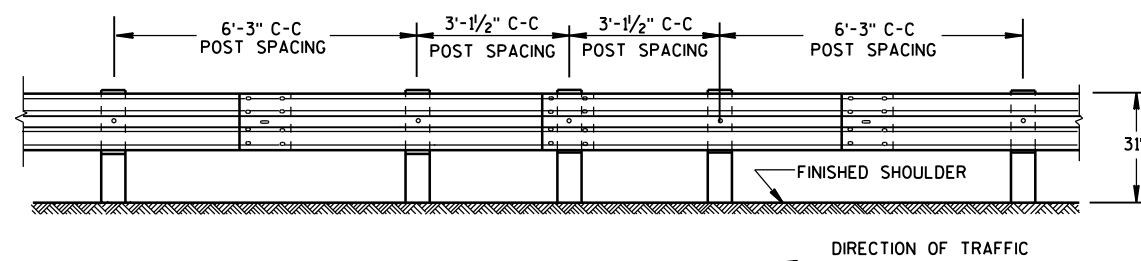


S.D.D. 14 B 42-3a



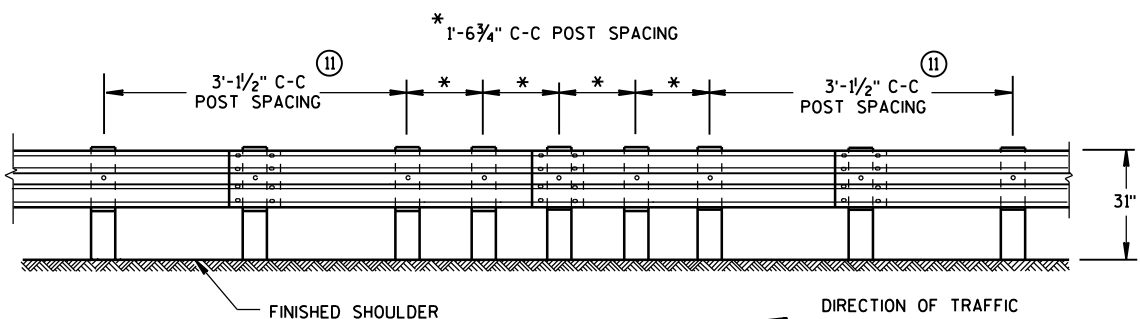
FRONT VIEW

POST SPACING STANDARD INSTALLATION



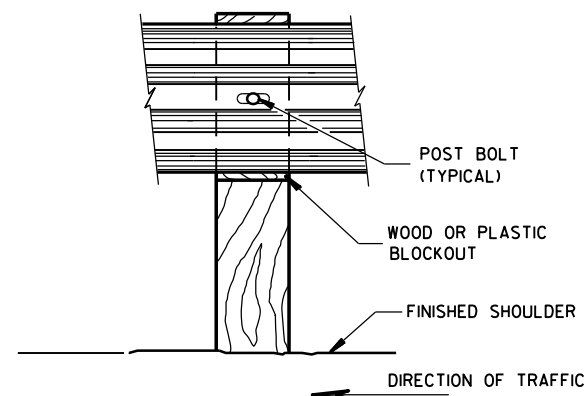
FRONT VIEW

HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)

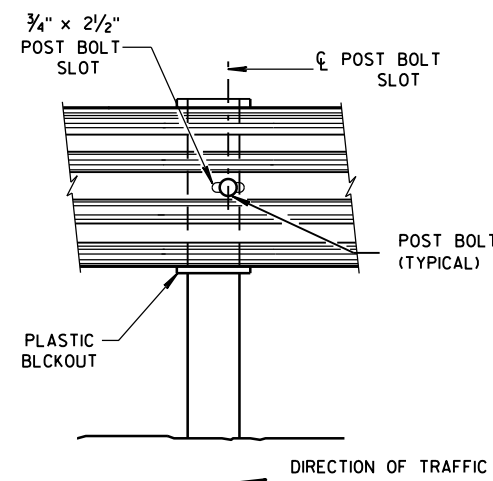


FRONT VIEW

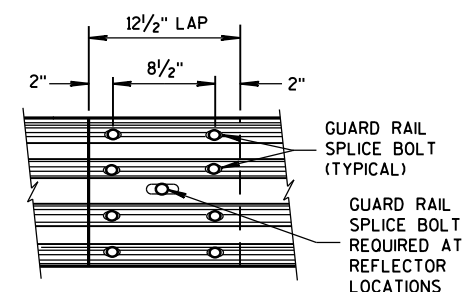
QUARTER POST SPACING (QS)



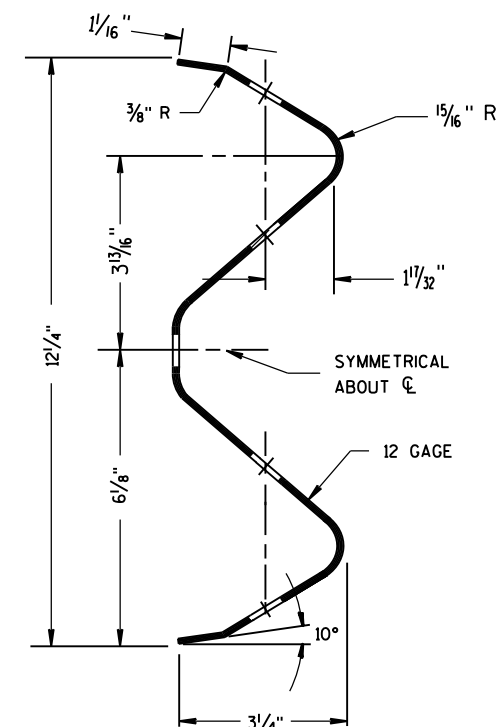
FRONT VIEW AT WOOD POST



FRONT VIEW AT STEEL POST



FRONT VIEW
MID-SPAN BEAM SPLICE

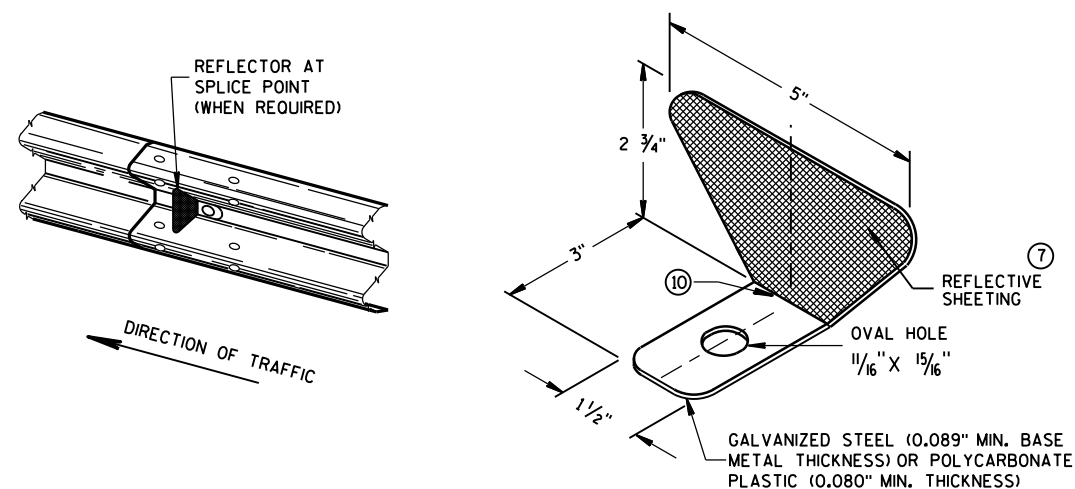


SECTION THRU W-BEAM RAIL

REFLECTOR SPACING ^⑧				
	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTOR
ONE WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	1 1	3
TWO WAY TRAFFIC	< 200' > 200'	25' C-C 50' C-C	1 ^⑨ 1	6
TWO WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	2 2 ^⑩	3

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



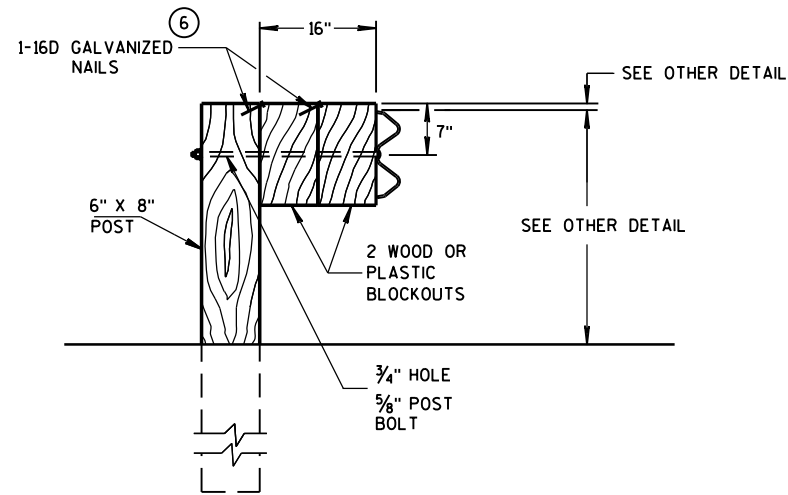
ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

GENERAL NOTES

- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ⑩ PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
- ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

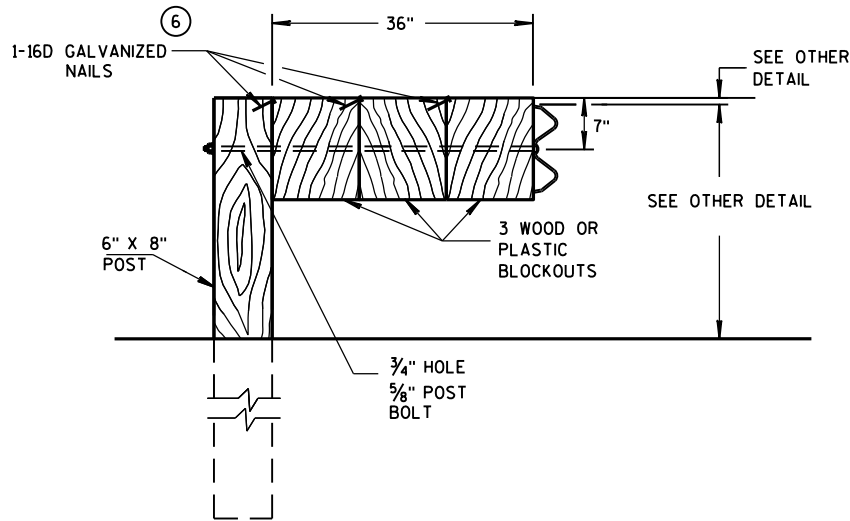
POST BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 5/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



DETAIL FOR 16" BLOCKOUT DEPTH

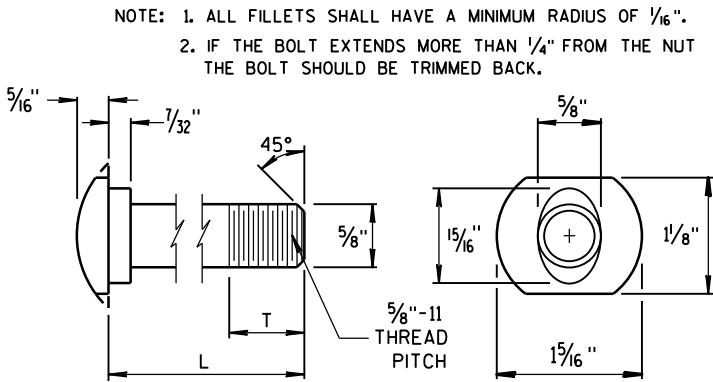
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



DETAIL FOR 36" BLOCKOUT DEPTH

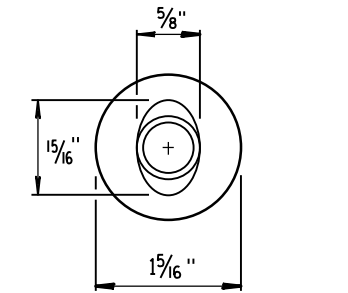
NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.

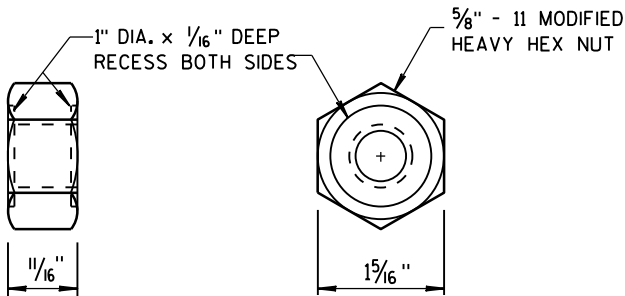


POST BOLT TABLE

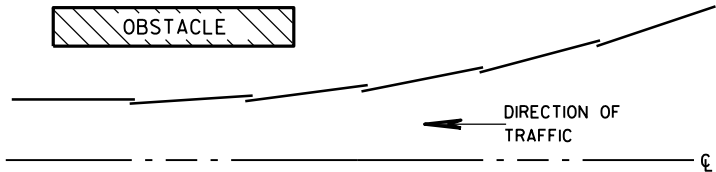
L	T (MIN.)
1 1/4"	1 1/8"
2"	1 3/4"
10"	4"
14"	4 1/16"
18"	4"
21"	4 1/16"
25"	4"



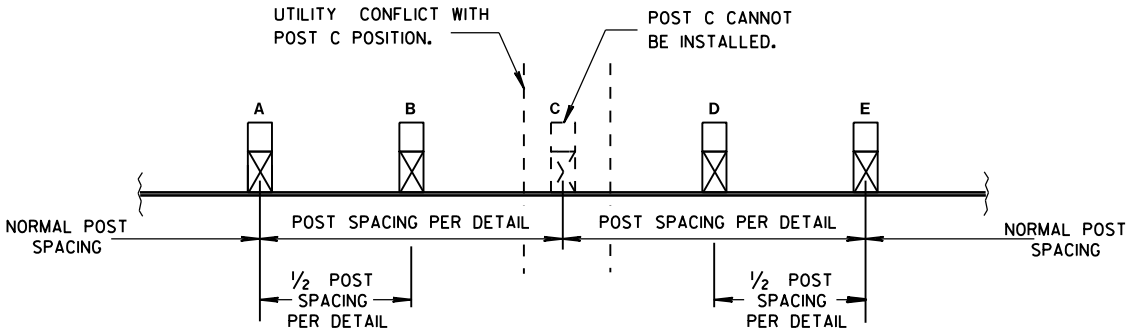
ALTERNATE BOLT HEAD



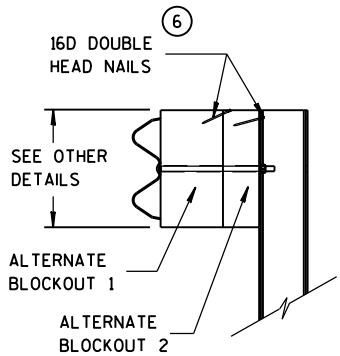
POST BOLT
AND RECESS NUT



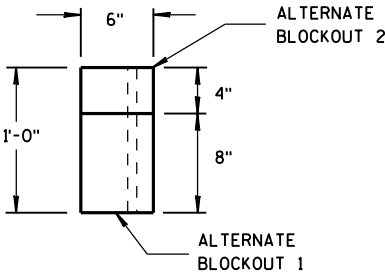
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2014
DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

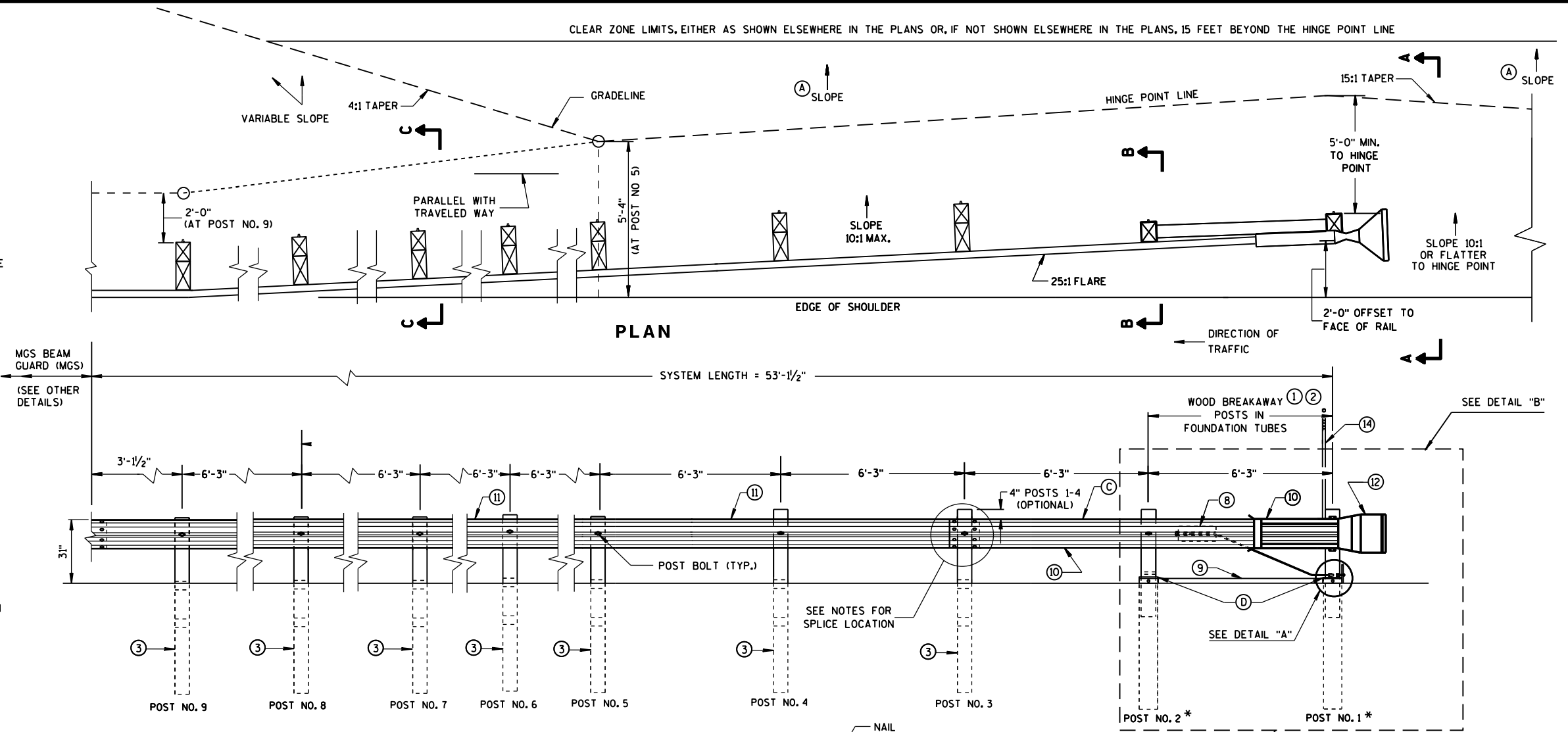
SEE SDD 14B42 FOR MORE INFORMATION.

* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

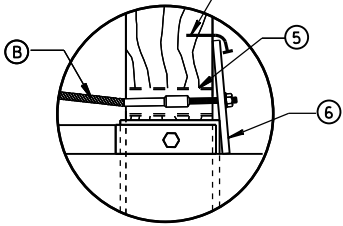
DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

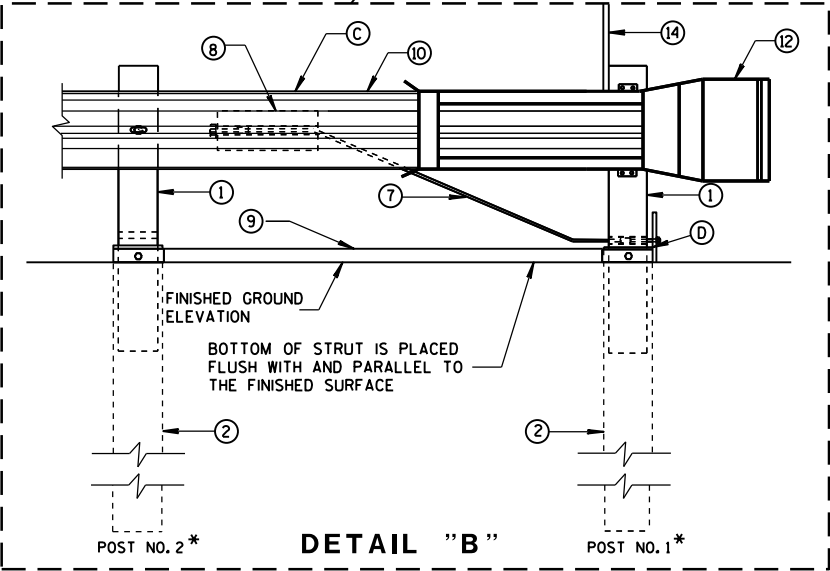
THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.



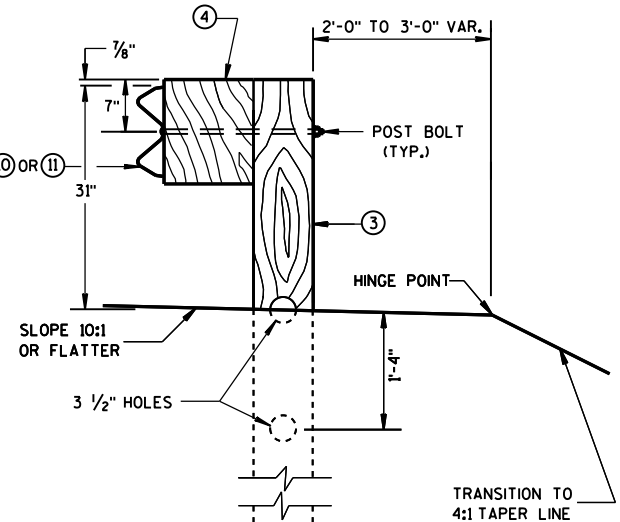
ELEVATION



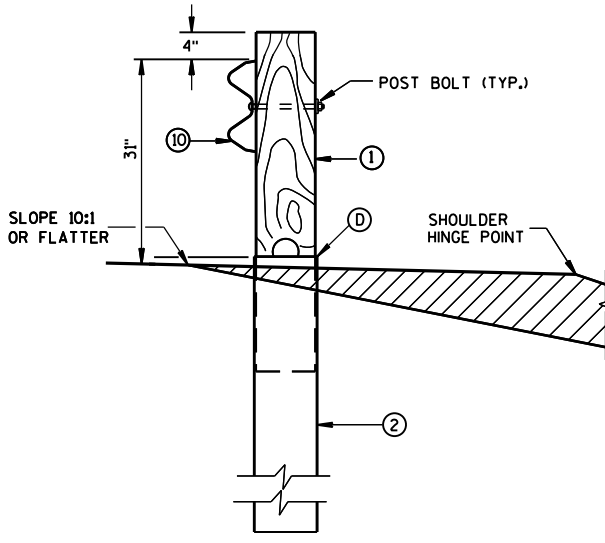
DETAIL "A"



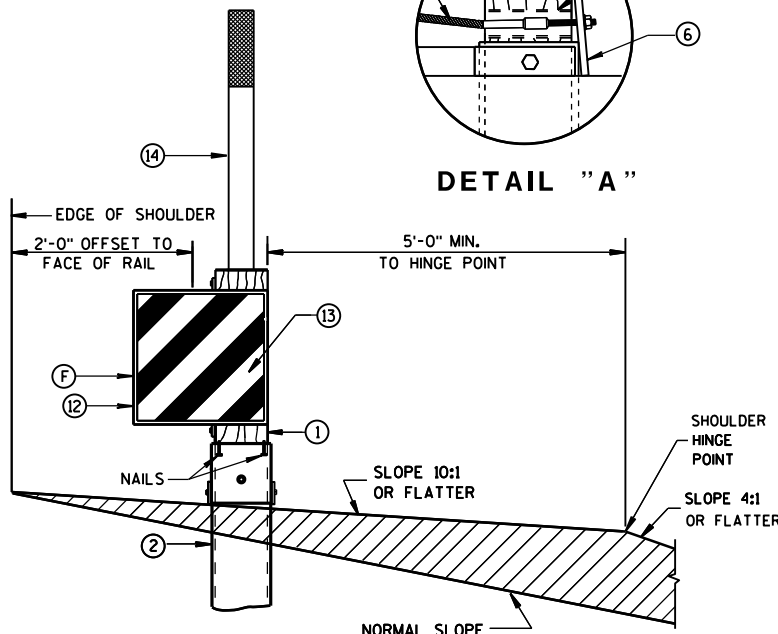
DETAIL "B"



SECTION C-C
TYPICAL AT POST NOS. 3-9



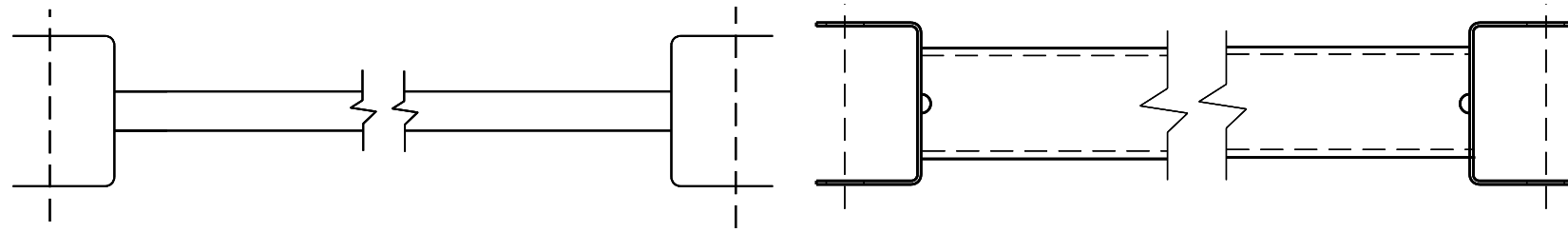
SECTION B-B
TYPICAL AT POST NO. 2*



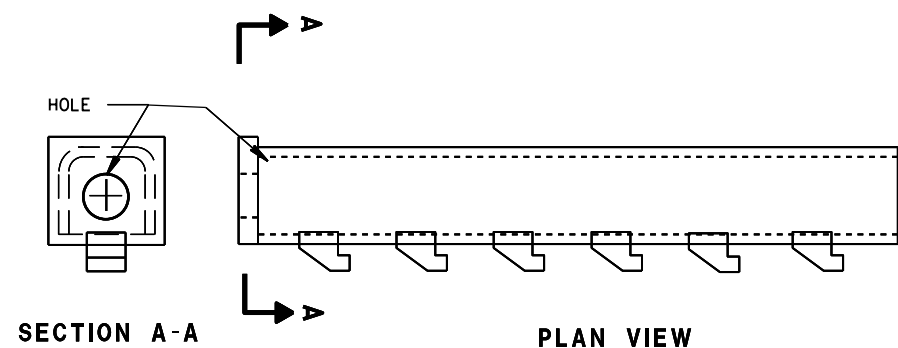
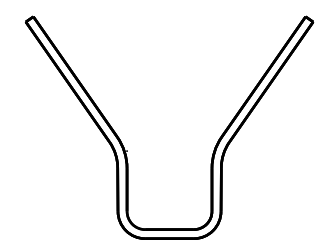
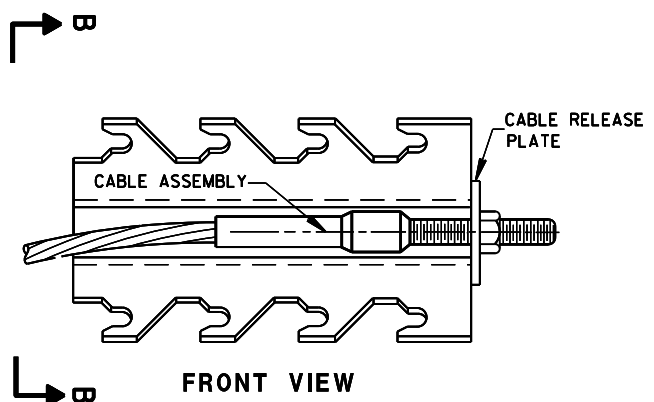
SECTION A-A
TYPICAL AT POST NO. 1*

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



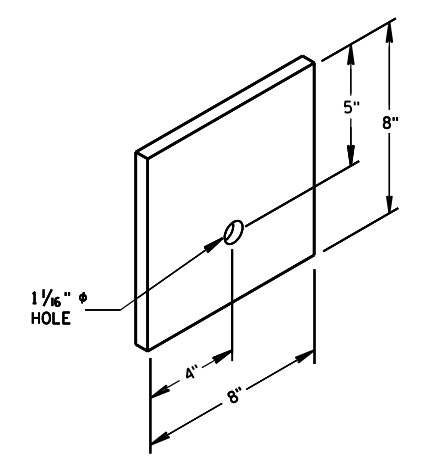
9 H
GENERIC GROUND STRUT



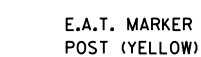
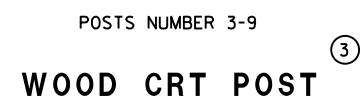
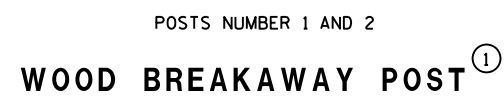
8 H
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



⑥
BEARING PLATE



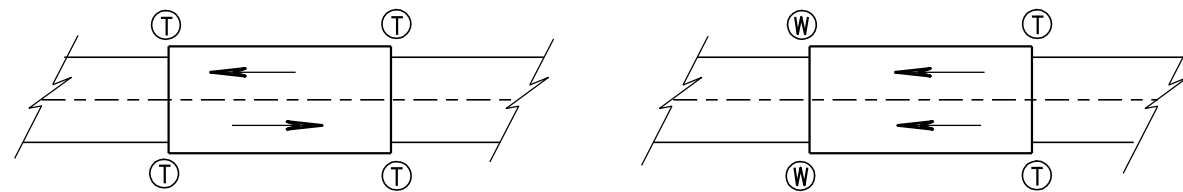
**MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)**

**STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION**

APPROVED
June 2014 /S/ Jerry H. Zogg

**DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER**

FHWA



TWO WAY TRAFFIC

ONE WAY TRAFFIC

(T) THRIE BEAM CONNECTION

(W) W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

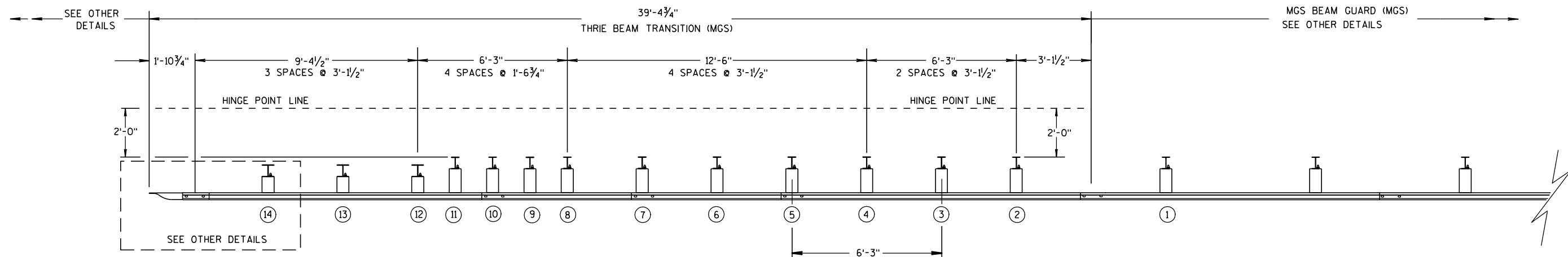
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

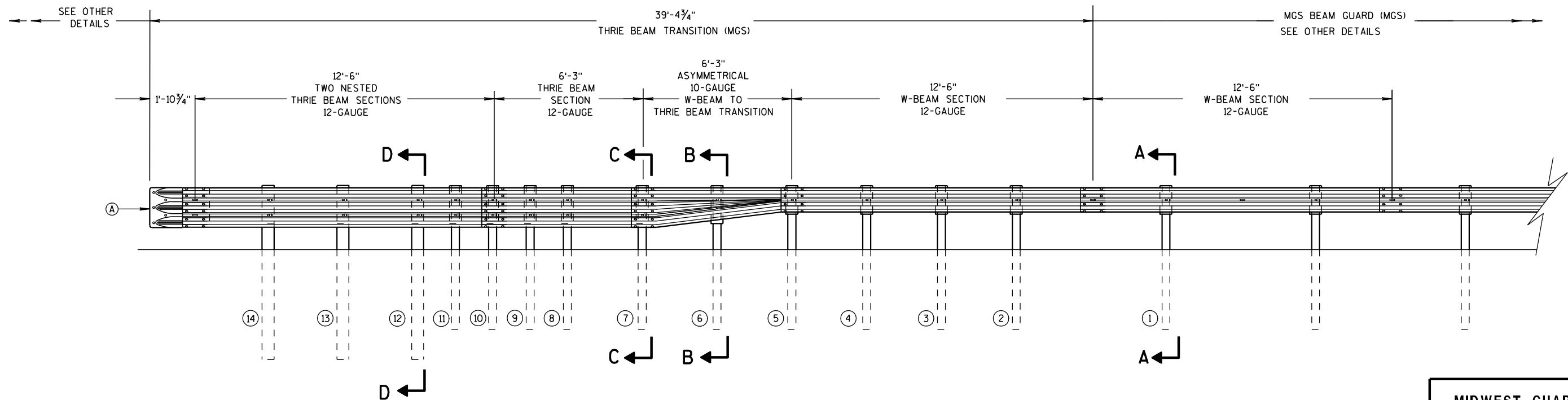
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

(A) BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

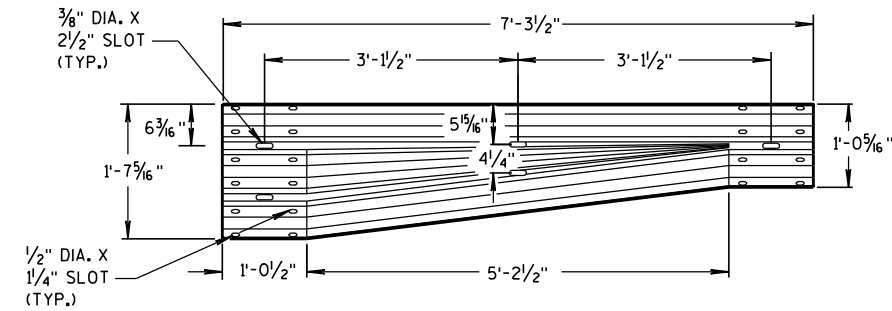
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

6

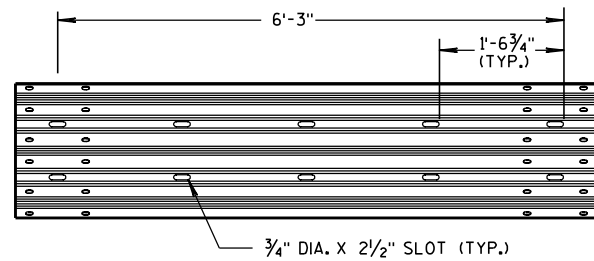
S.D.D. 14 B 45-3b



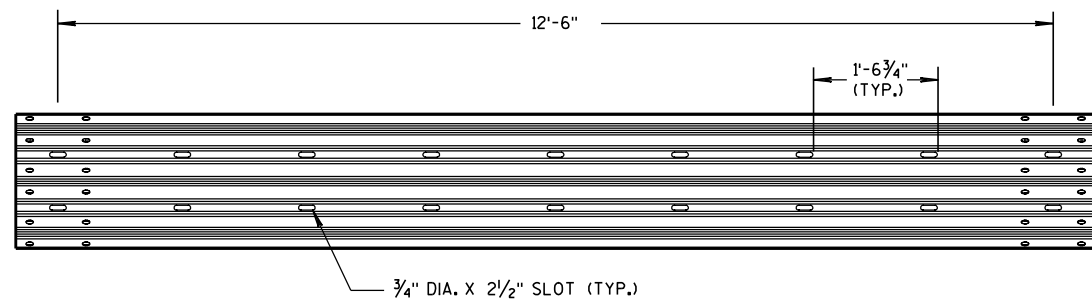
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



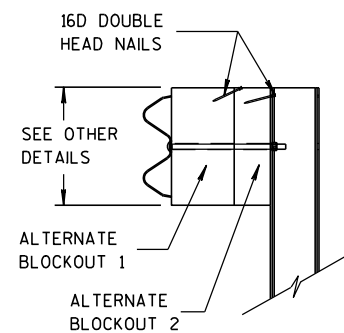
W-BEAM TO THRIE BEAM TRANSITION SECTION



6'-3" THRIE BEAM SECTION

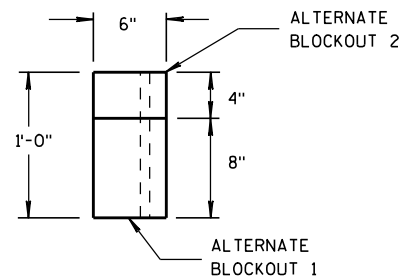


12'-6" THRIE BEAM SECTION

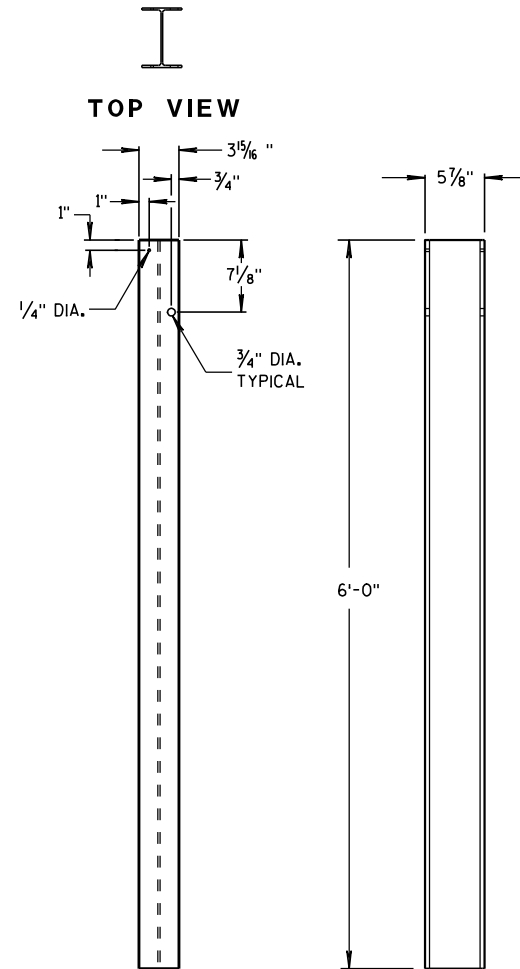


SIDE VIEW

ALTERNATE WOOD BLOCKOUT DETAIL



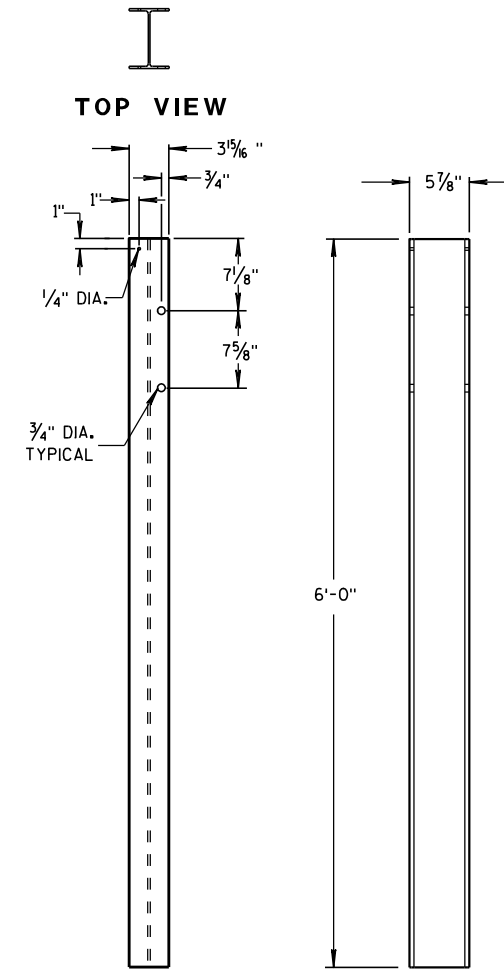
TOP VIEW



FRONT VIEW

SIDE VIEW

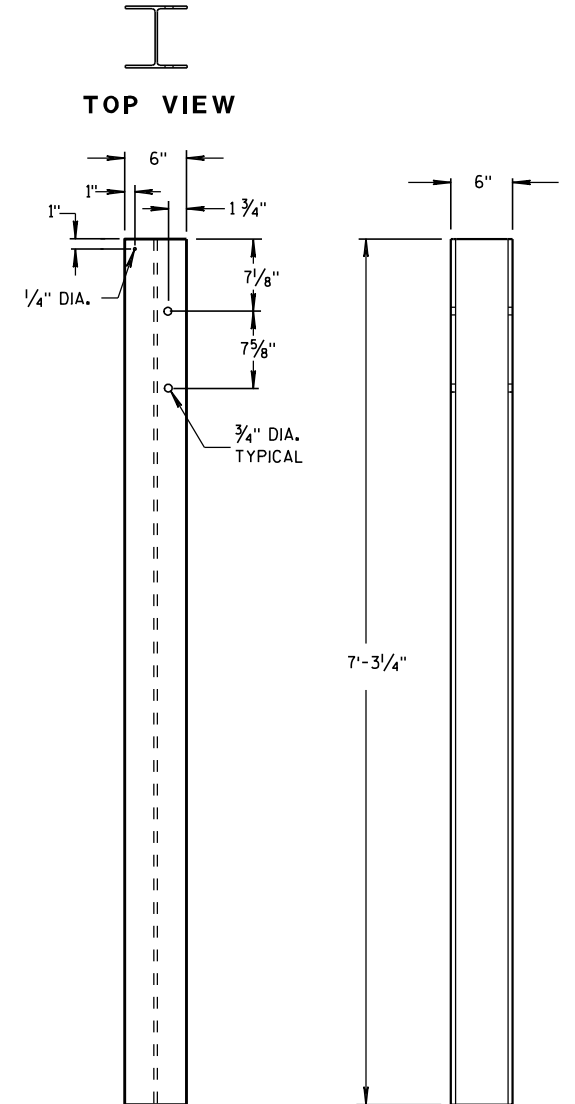
STEEL POSTS 1-5



FRONT VIEW

SIDE VIEW

STEEL POSTS 6-11



FRONT VIEW

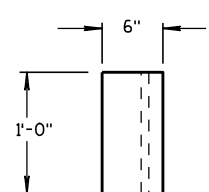
SIDE VIEW

STEEL POSTS 12-14

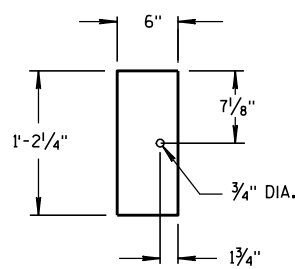
STEEL POST SIZES

POST NUMBER	SECTION TYPE	LENGTH
①	W6x9	72"
②	W6x9	72"
③	W6x9	72"
④	W6x9	72"
⑤	W6x9	72"
⑥	W6x9	72"
⑦	W6x9	72"
⑧	W6x9	72"
⑨	W6x9	72"
⑩	W6x9	72"
⑪	W6x9	72"
⑫	W6x15	87 1/8"
⑬	W6x15	87 1/8"
⑭	W6x15	87 1/8"

① WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

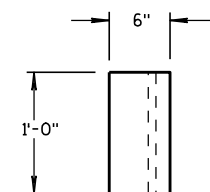


TOP VIEW

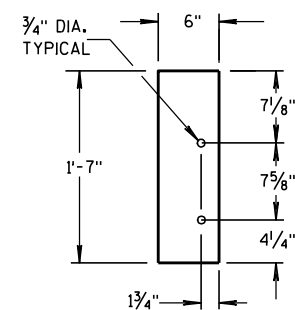


FRONT VIEW

BLOCKOUT POSTS 1-5

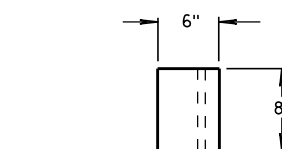


TOP VIEW

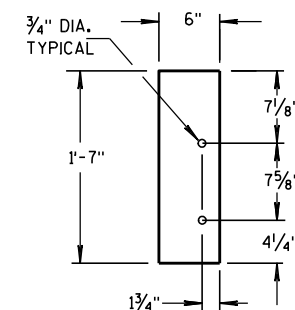


FRONT VIEW

BLOCKOUT POSTS 6-11



TOP VIEW

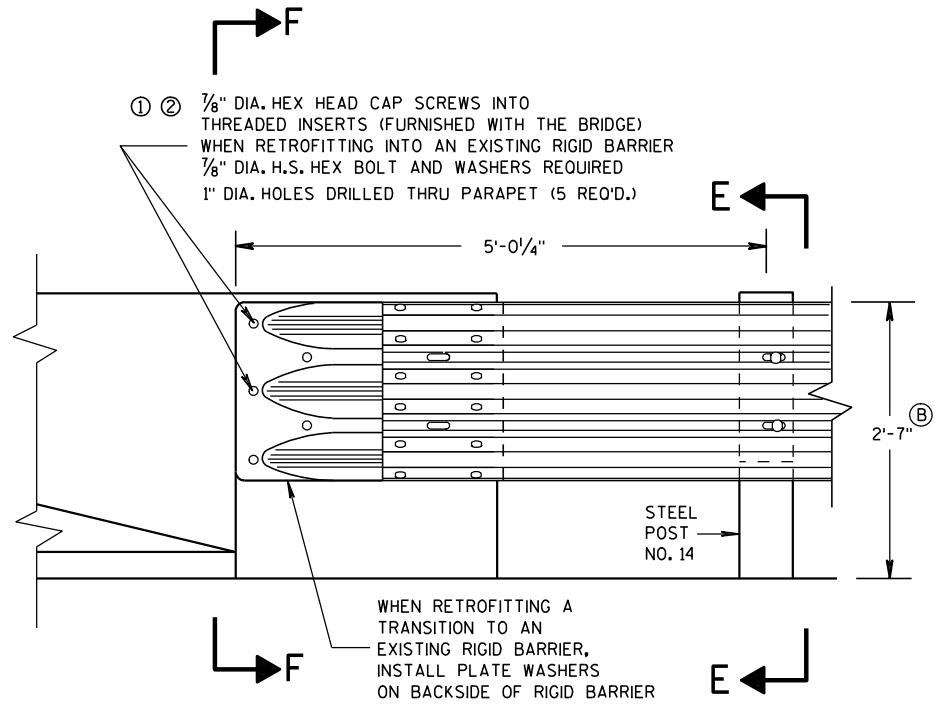


FRONT VIEW

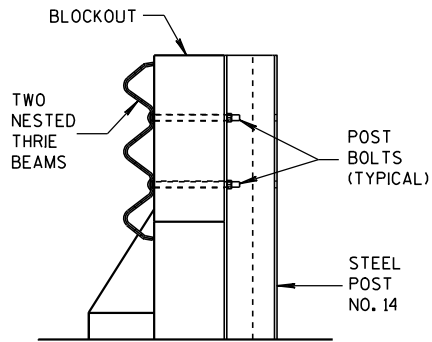
BLOCKOUT POSTS 12-14

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



FRONT VIEW
THRIE BEAM CONNECTION TO BRIDGE
PARAPET WITH SQUARE ENDS

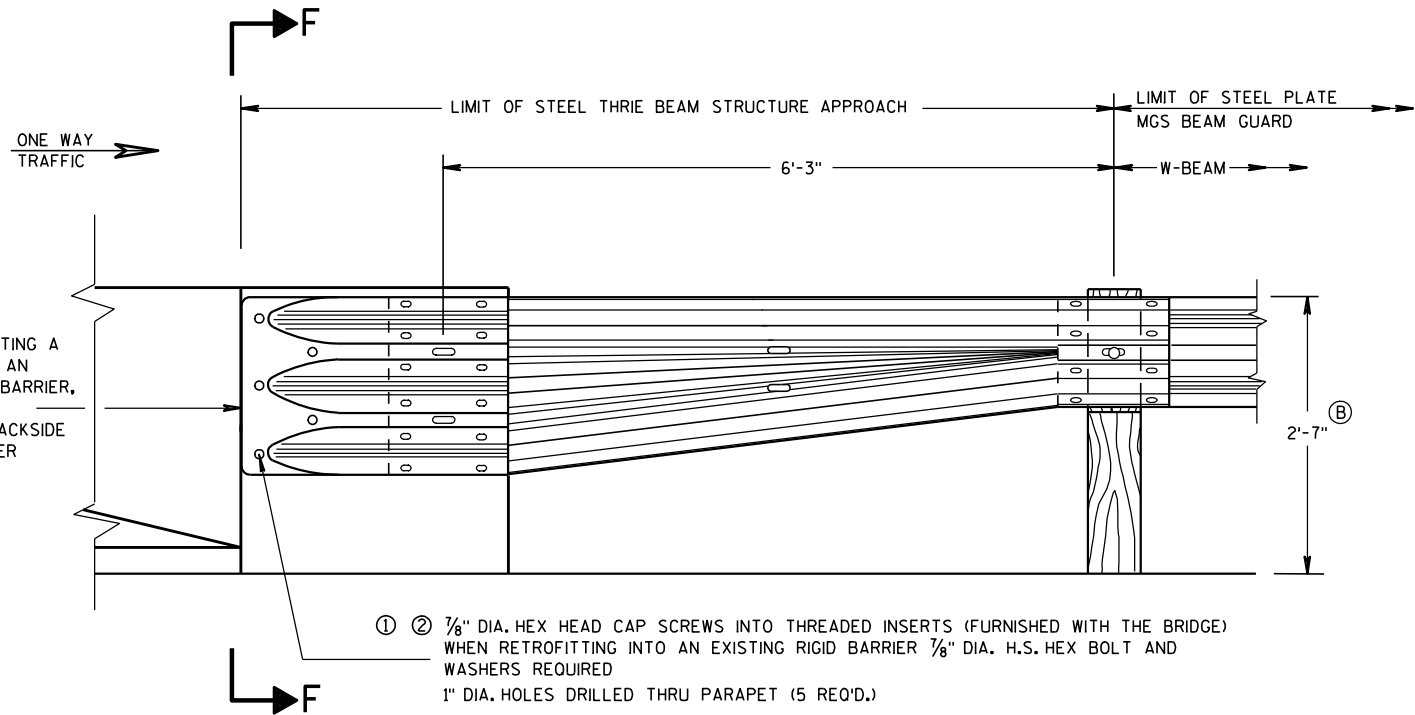


SECTION E-E

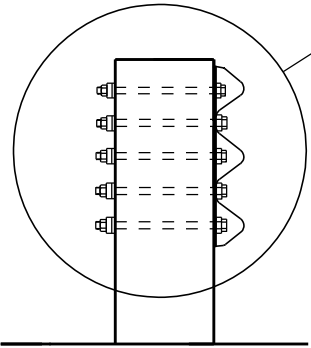
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

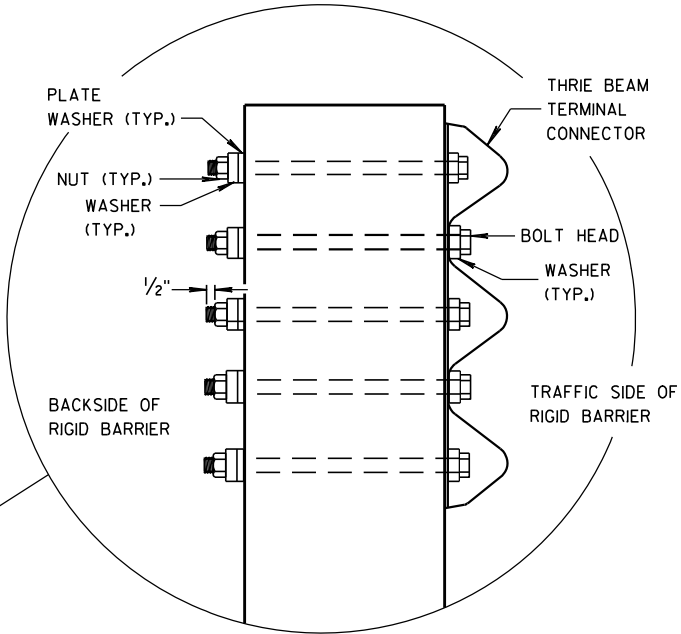
- ① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② BOLTS MAY BE A325 BOLTS OR A449 BOLTS, BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ③ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".
- (B) TOLERANCE FOR TOP OF BEAM IS ± 1".



FRONT VIEW
W BEAM TRANSITION AND CONNECTION TO
BRIDGE PARAPETS WITH SQUARE ENDS
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



SECTION F-F

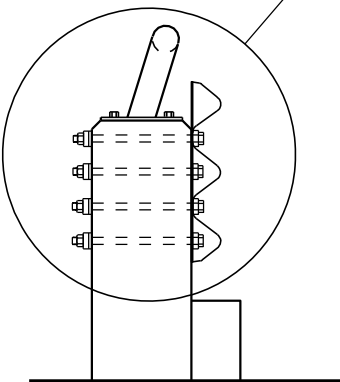
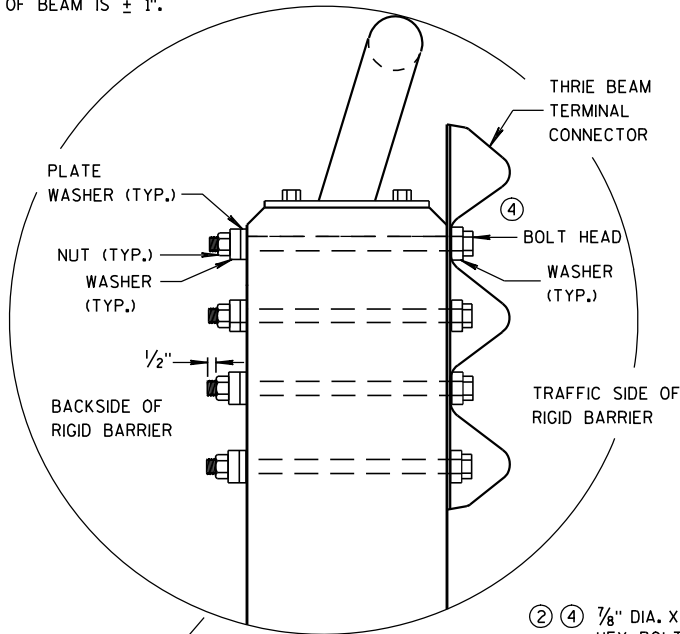


MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 8/31/2012 DATE	/S/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	

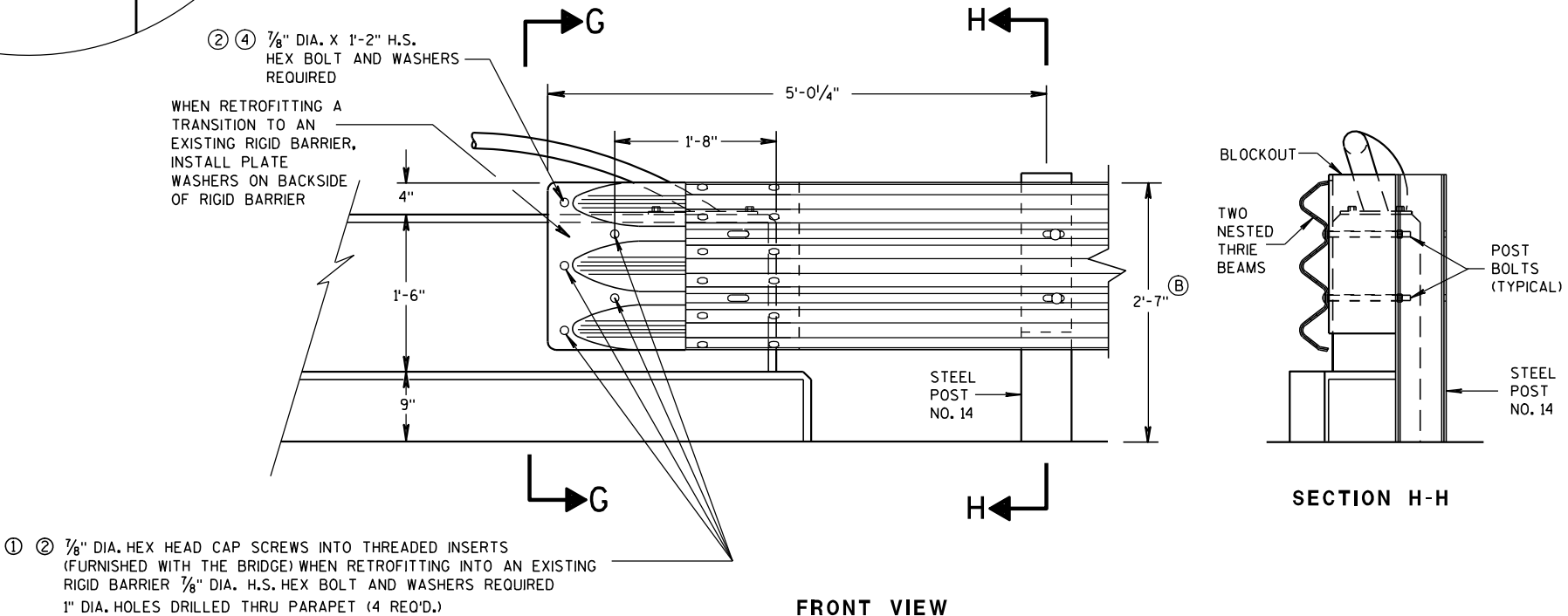
GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X $\frac{5}{8}$ " THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ③ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 $\frac{1}{2}$ ". BLOCK IS INCIDENTAL TO THE CONTRACT.
- ④ BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.
- ⑤ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

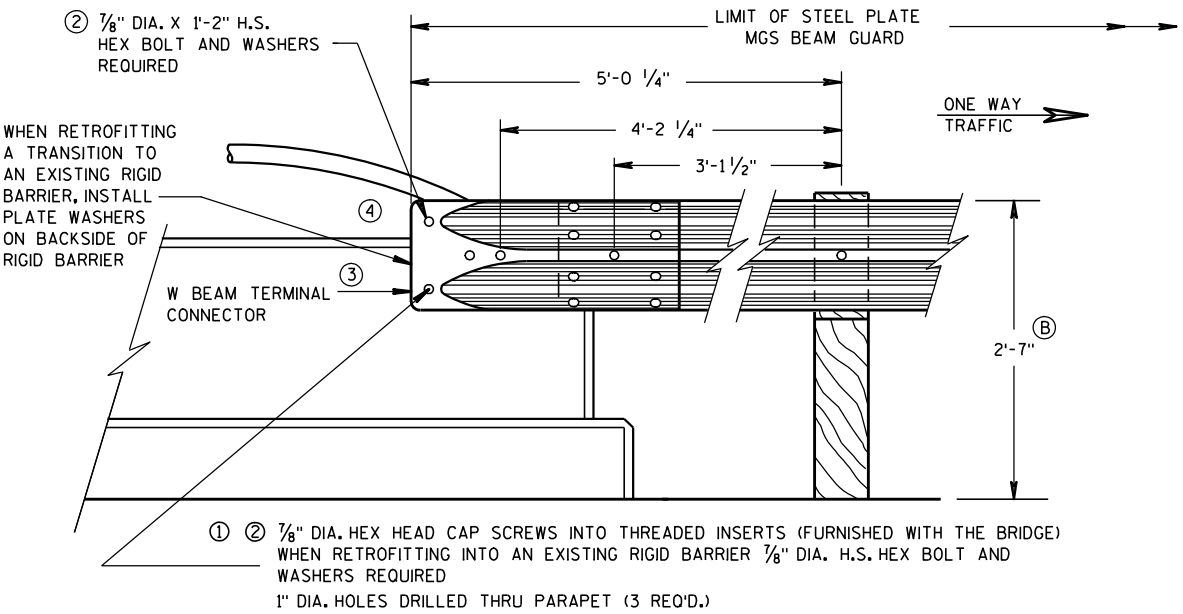


SECTION G-G



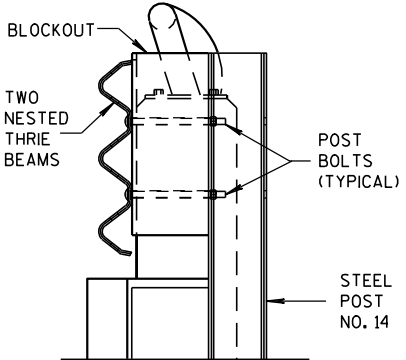
FRONT VIEW

THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS



FRONT VIEW

W BEAM CONNECTION TO VERTICAL FACE PARAPET
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)

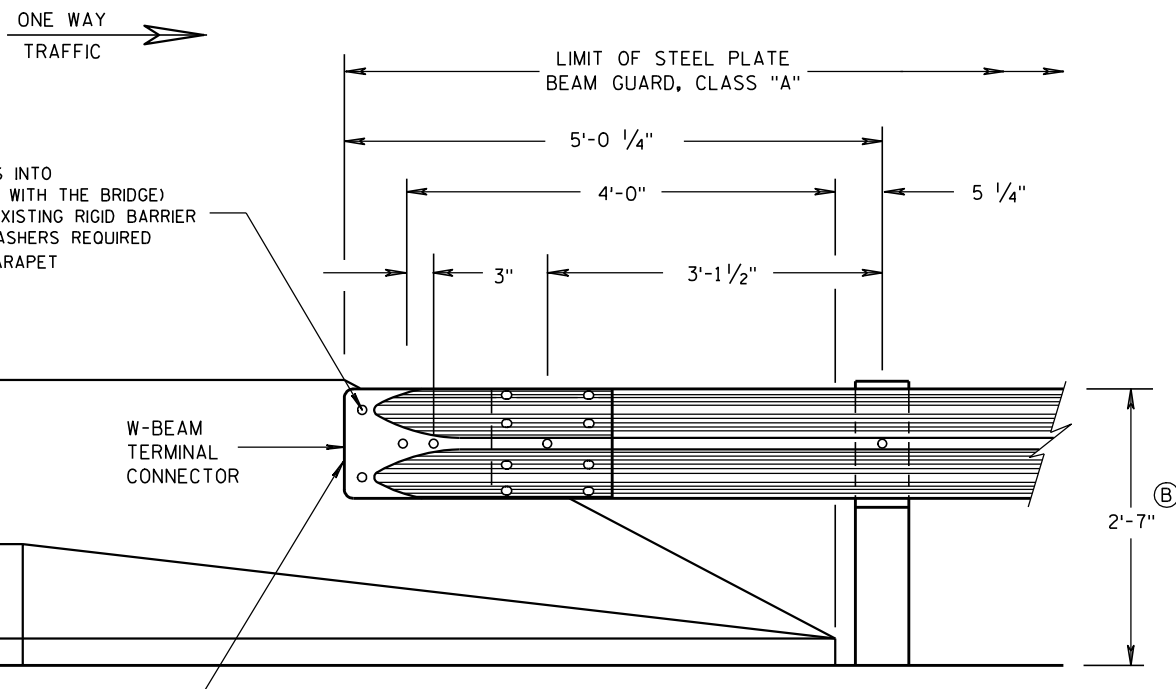


SECTION H-H

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8-31-2012 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



FRONT VIEW

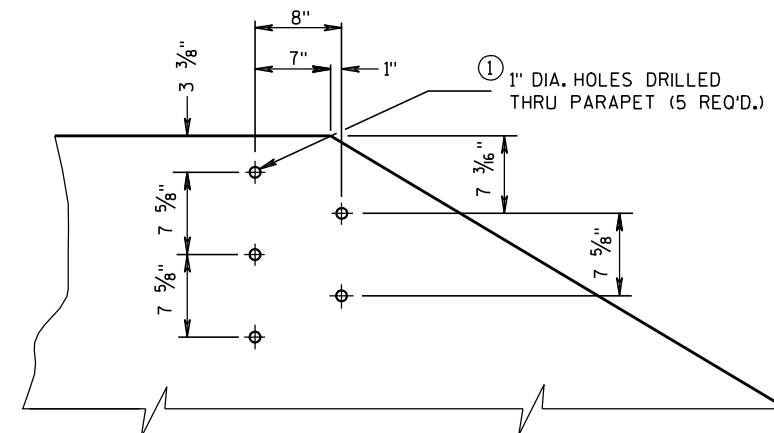
W BEAM CONNECTION TO PARAPETS WITH SLOPED ENDS

(USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)

WHEN RETROFITTING A TRANSITION
TO AN EXISTING RIGID BARRIER,
INSTALL PLATE WASHERS ON
BACKSIDE OF RIGID BARRIER.

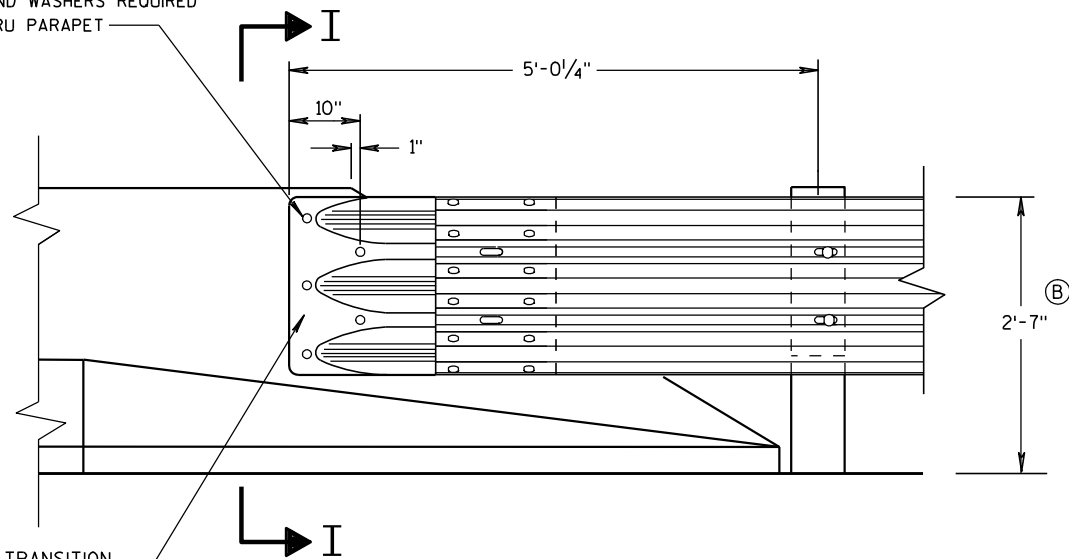
GENERAL NOTES

- ① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ③ TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.



DRILL HOLE LOCATION AND PATTERN FOR THRIE BEAM CONNECTION

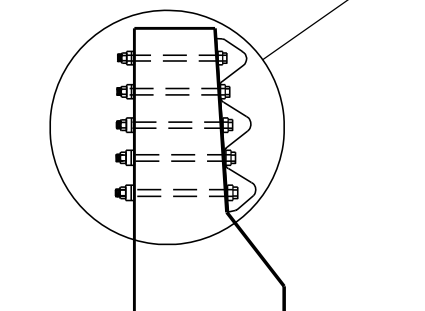
- ① ② 1/8" DIA. HEX HEAD CAP SCREWS INTO THREADED INSERTS (FURNISHED WITH THE BRIDGE) WHEN RETROFITTING INTO AN EXISTING RIGID BARRIER. 7/8" DIA. H.S. HEX BOLT AND WASHERS REQUIRED. 1" DIA. HOLES DRILLED THRU PARAPET (5 REQ'D.).



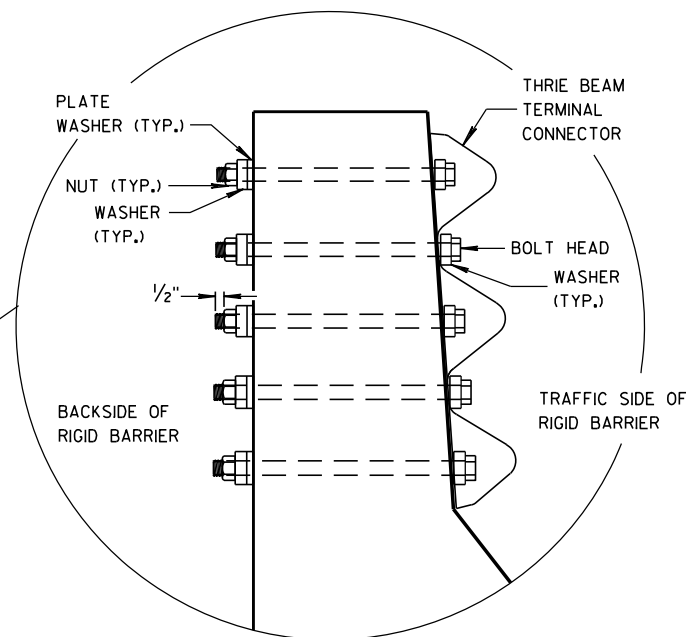
FRONT VIEW

THRIE BEAM CONNECTION TO BRIDGE PARAPETS WITH SLOPED ENDS

WHEN RETROFITTING A TRANSITION
TO AN EXISTING RIGID BARRIER,
INSTALL PLATE WASHERS ON
BACKSIDE OF RIGID BARRIER.



SECTION I-I

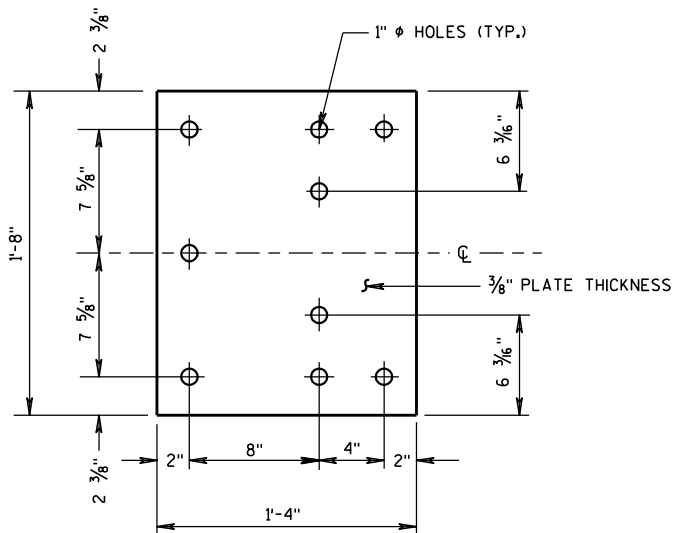


MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

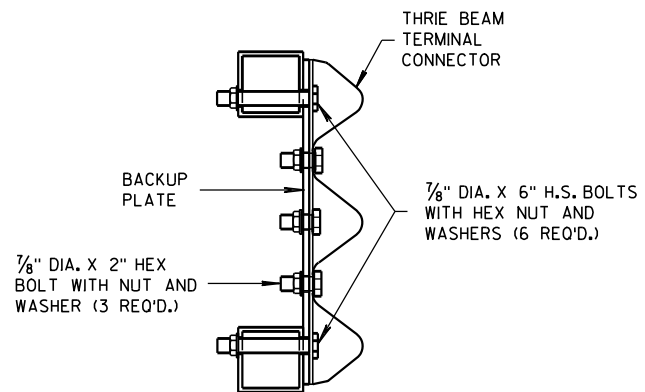
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/31/2012
DATE
FHWA

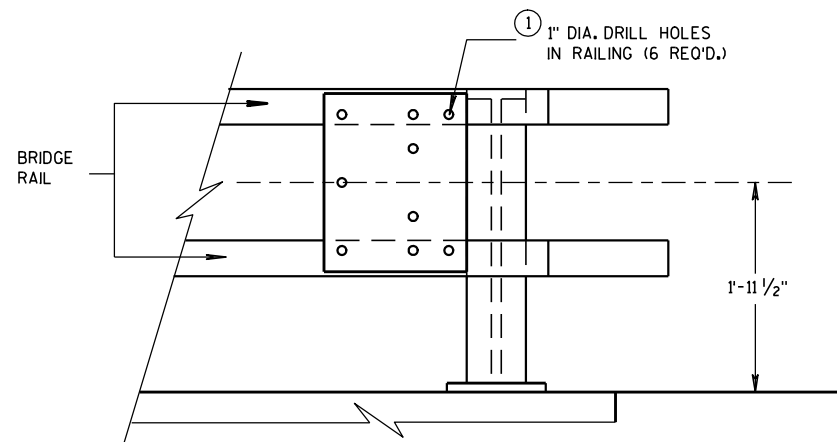
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



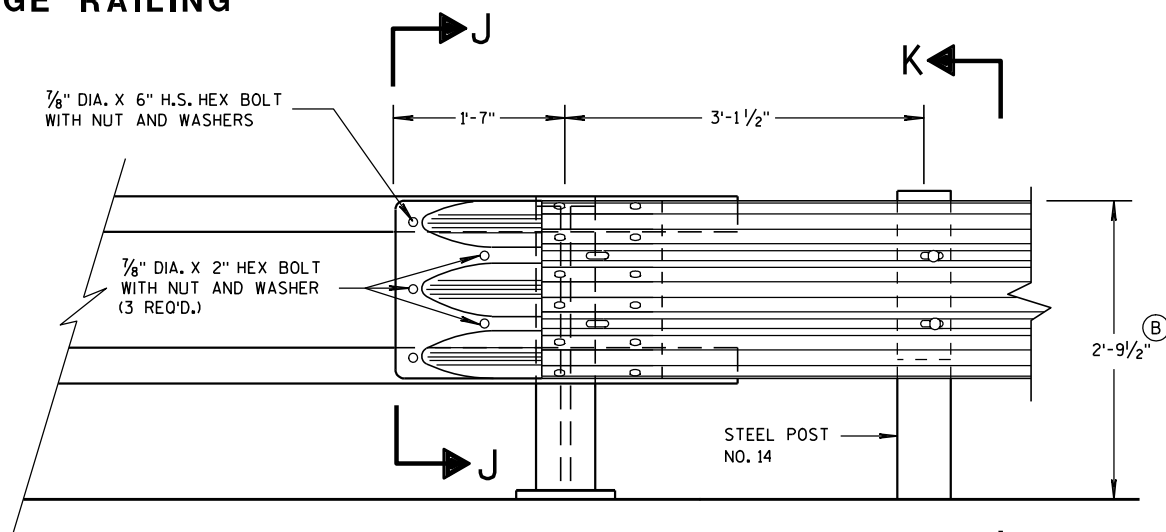
BACK-UP PLATE DETAIL



SECTION J-J

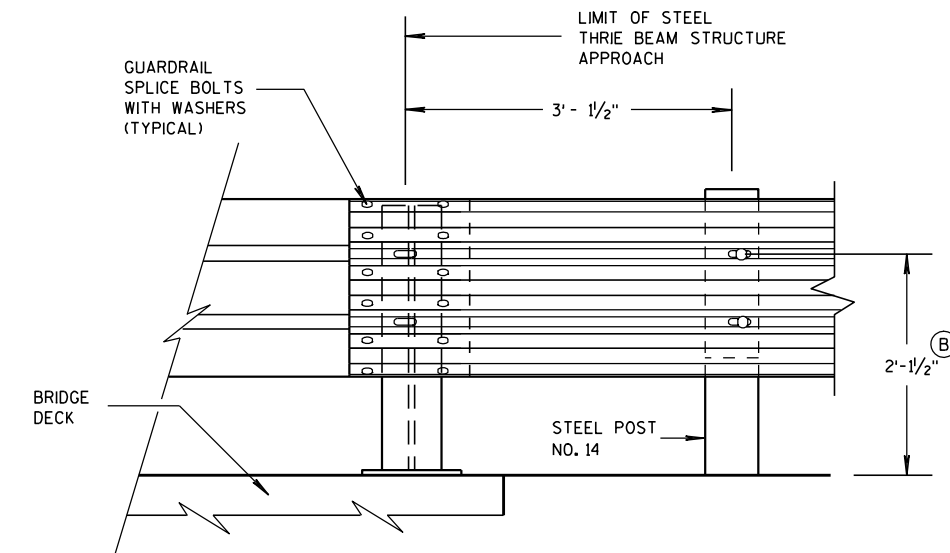


BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING



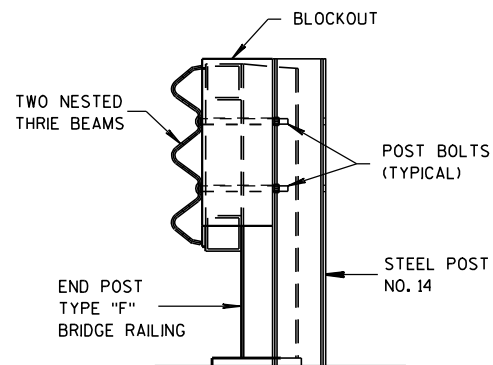
FRONT VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING TYPE "F"



FRONT VIEW

THRIE BEAM CONNECTION TO STEEL RAILING TYPE "W"



SECTION K-K

GENERAL NOTES

- ① DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② TOLERANCE FOR TOP OF BEAM IS $\pm 1"$.

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

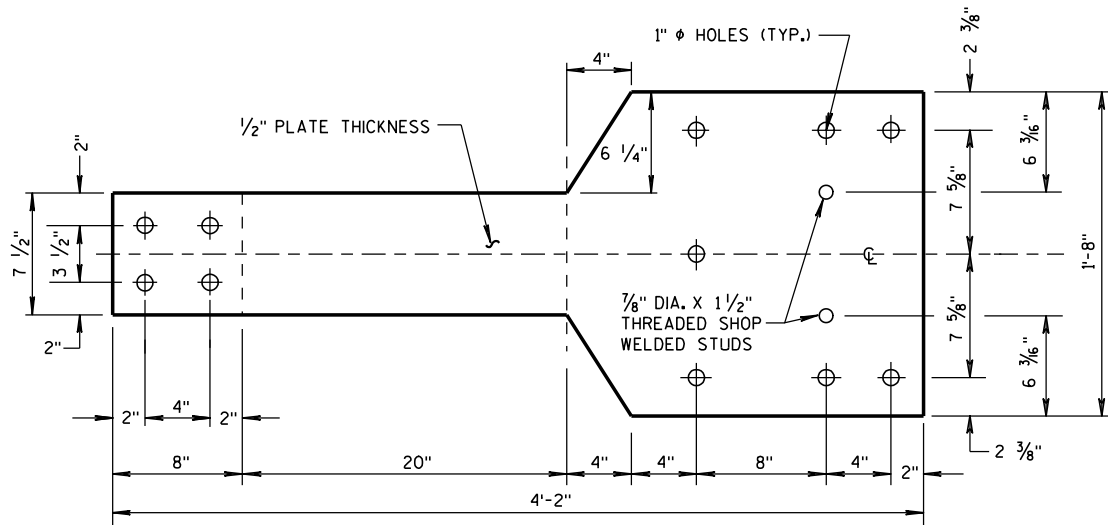
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/31/2012
DATE
FHWA

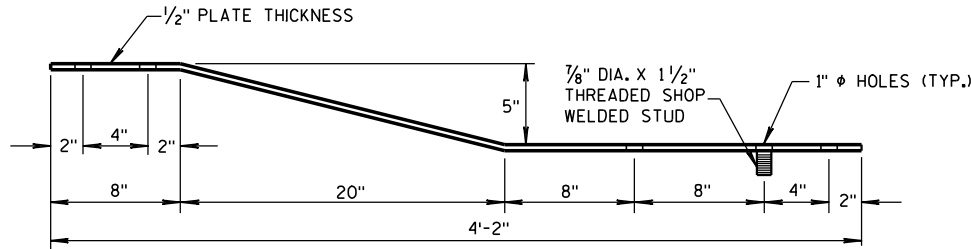
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

GENERAL NOTES

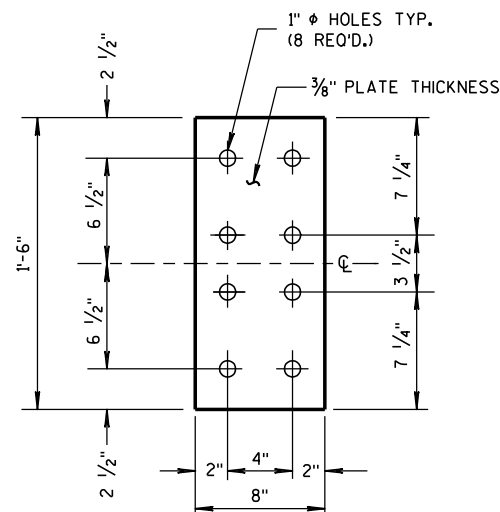
(B) TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



FRONT VIEW

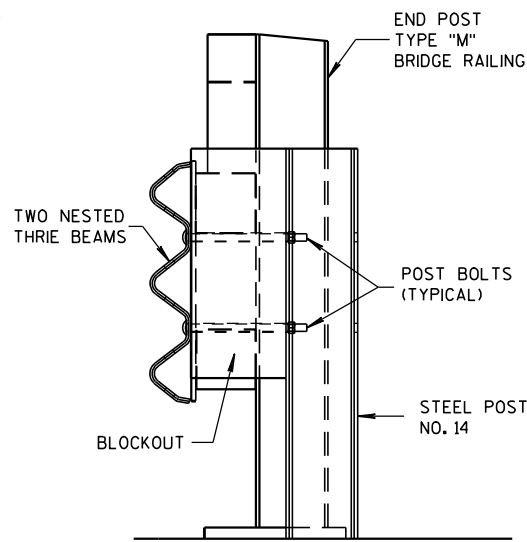


PLAN VIEW
BACK-UP PLATE DETAIL, TYPE "M"

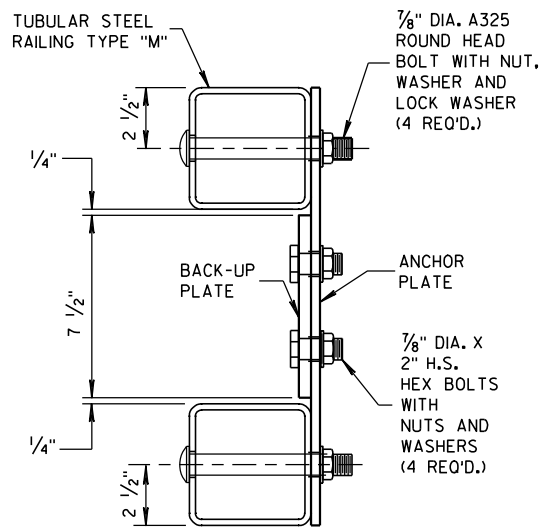


FRONT VIEW

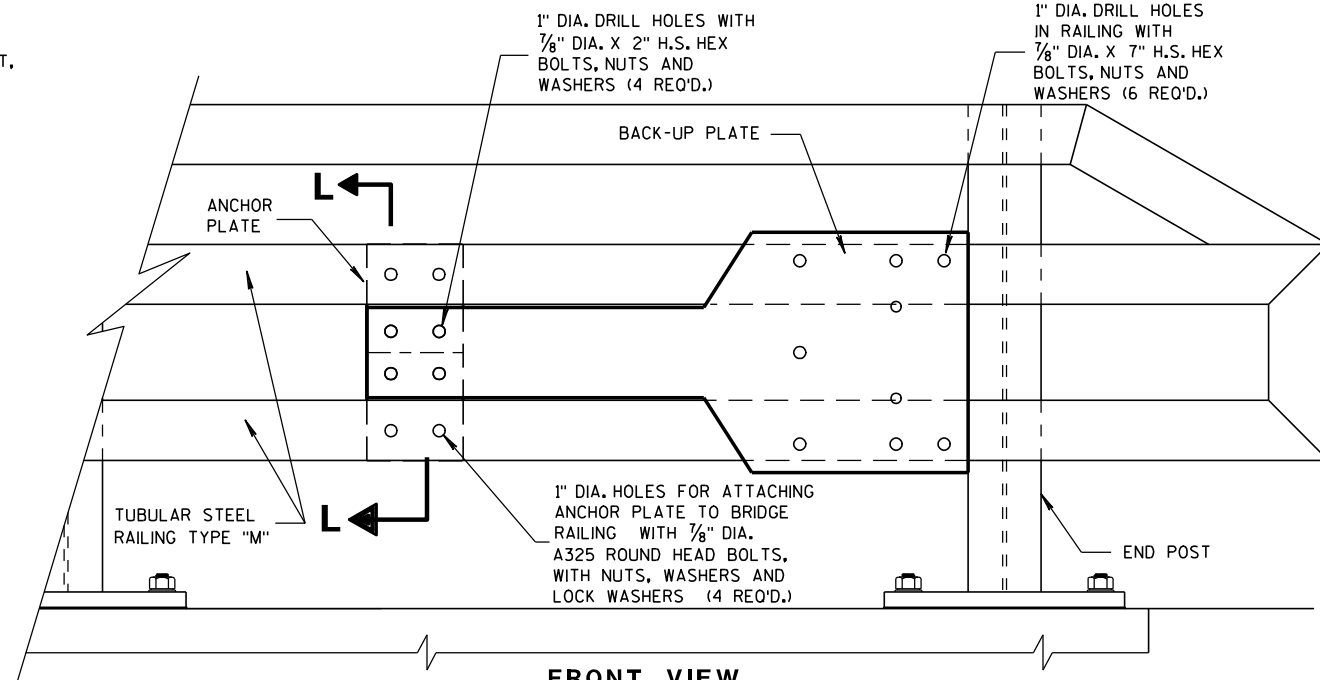
ANCHOR
PLATE DETAIL,
TYPE "M"



SECTION M-M

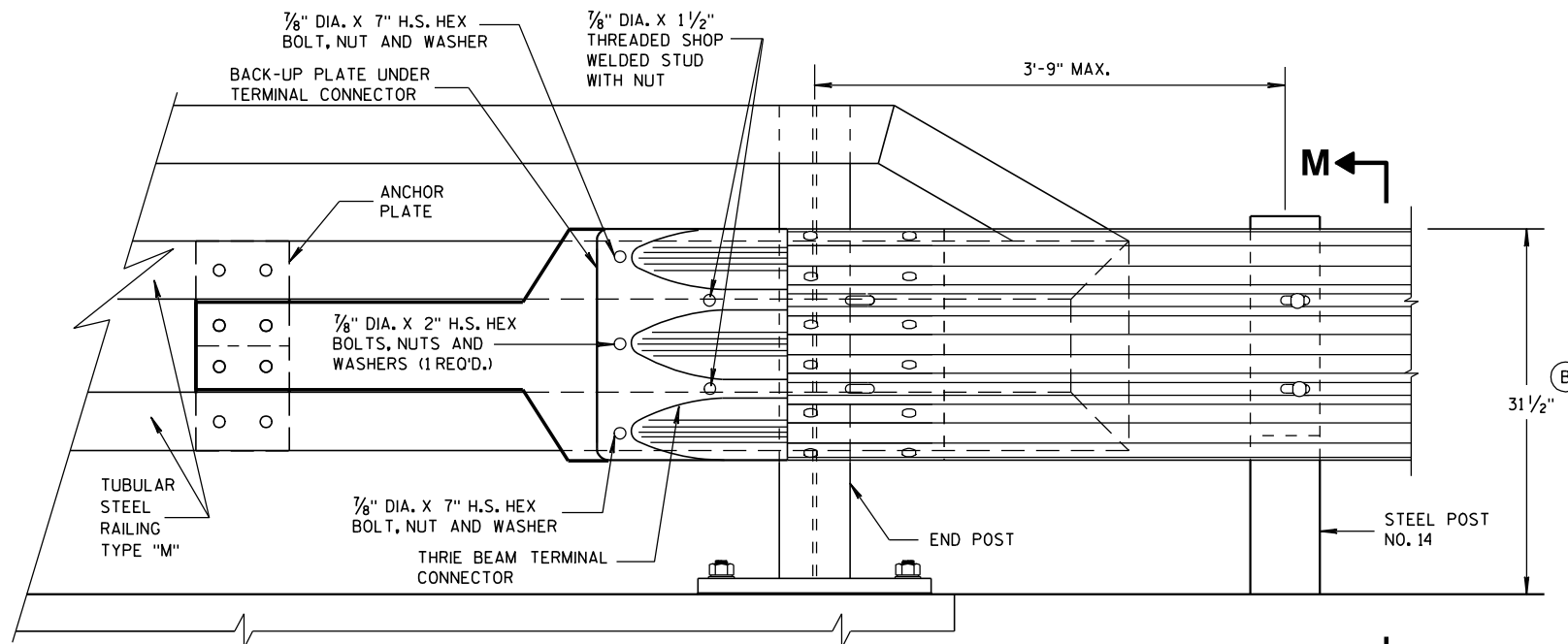


SECTION L-L

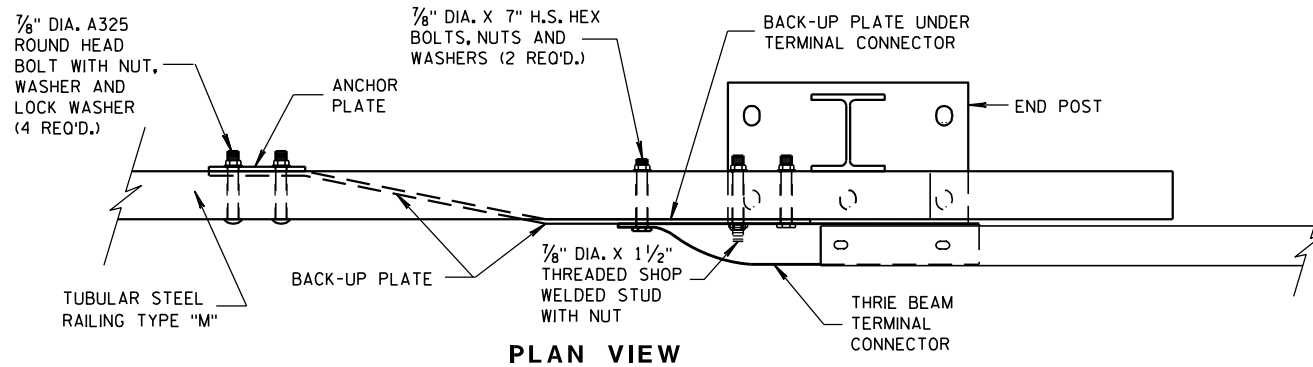


FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW



PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

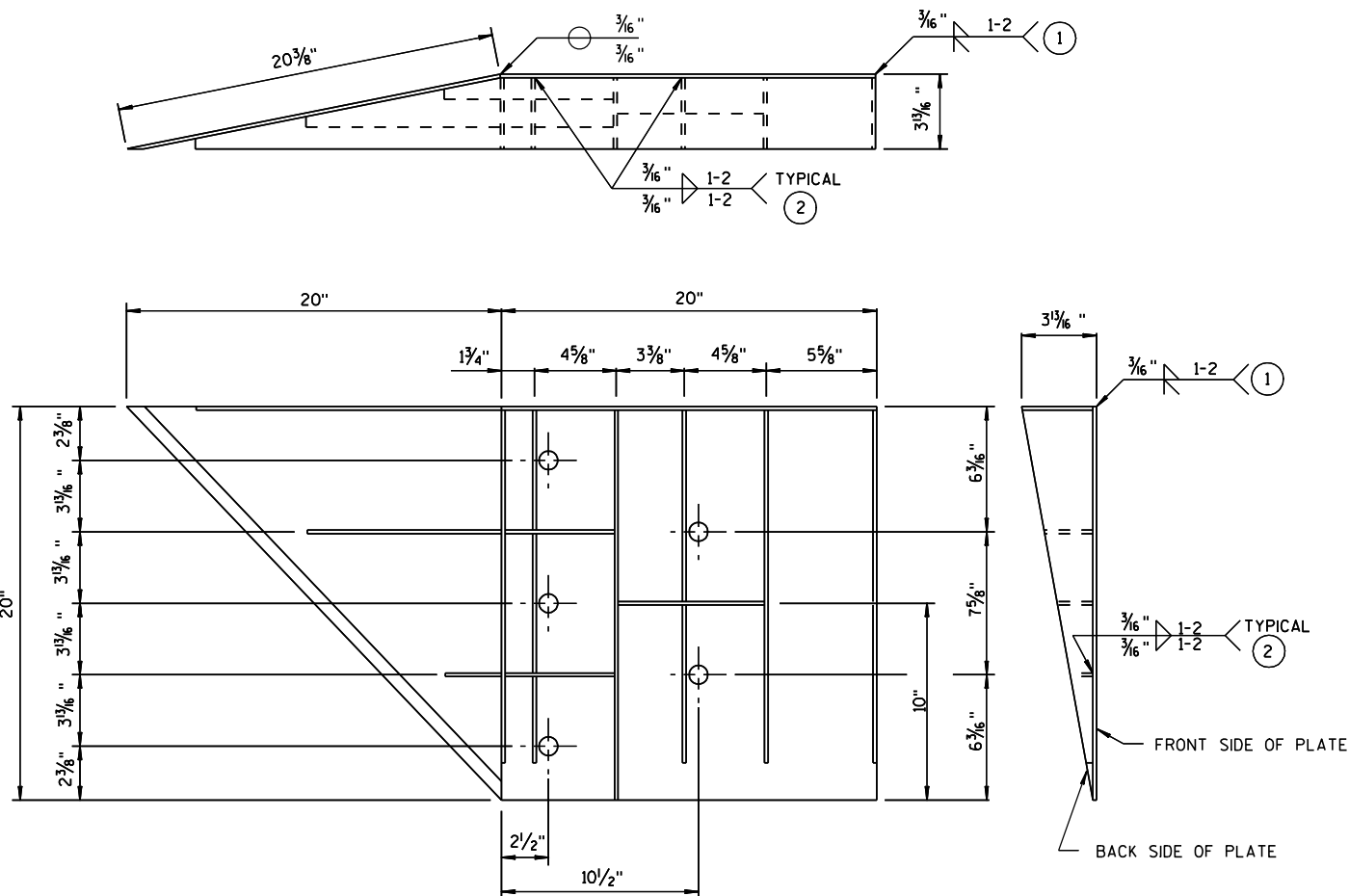
APPROVED

8-31-2012

DATE

FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

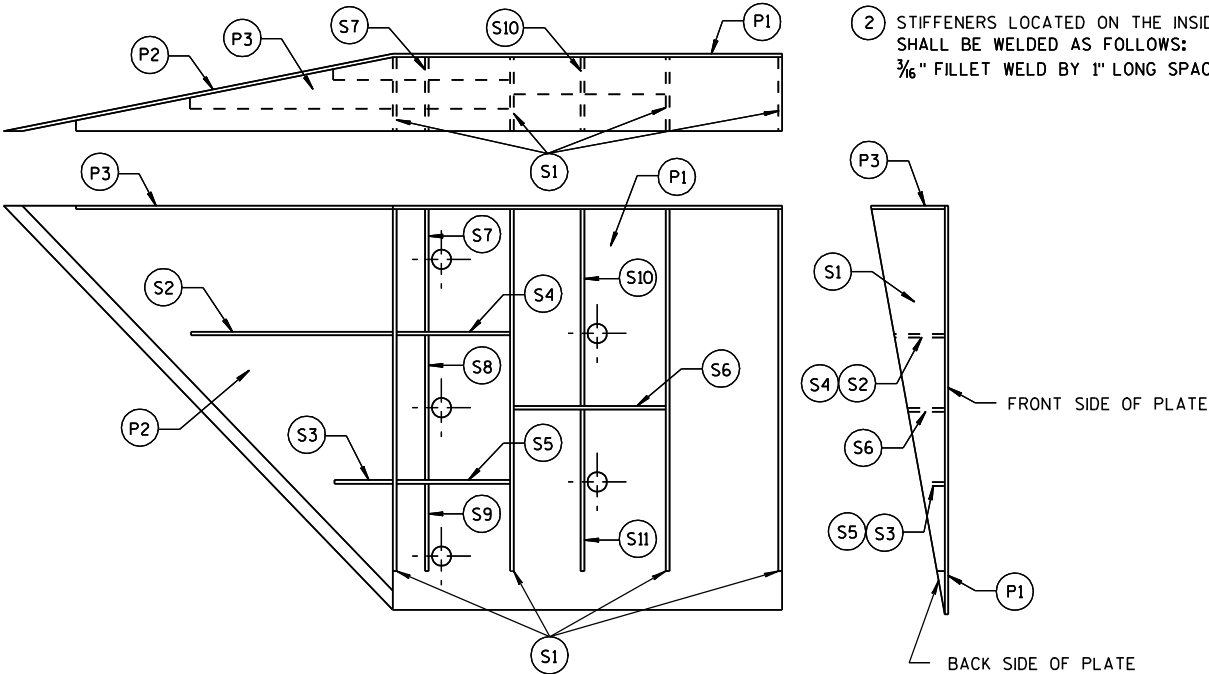


WELDING INSTRUCTION
(VIEWED FROM BACK SIDE OF PLATE)

SINGLE SLOPE CONNECTION PLATE

CONNECTOR PLATE DIMENSION (PER ASSEMBLY)				
PLATE	QUANTITY	SHAPE	SIZE (A x B x C x D)	THICKNESS
P1	1		20" x 20"	3/16"
P2	1		20" x 20" x 28 5/16"	3/16"
P3	1		39" x 3 5/8" x 20" x 19 5/16"	3/16"
S1	4		18 7/16" x 3 5/8" x 18 3/4"	1/4"
S2	1		10 1/4" x 2 7/16" x 10 3/8" x 1/2"	1/4"
S3	1		3" x 1 1/16" x 3 1/8" x 1/2"	1/4"
S4	1		6 1/8" x 2 1/16"	1/4"
S5	1		6 1/8" x 1 1/16"	1/4"
S6	1		7 3/4" x 1 3/4"	1/4"
S7	1		2 9/16" x 6" x 3 5/8" x 5 7/8"	1/4"
S8	1		1 7/32" x 7 1/2" x 2 1/2" x 7 3/8"	1/4"
S9	1		6 1/16" x 6 3/16" x 1 1/32"	1/4"
S10	1		1 7/8" x 9 7/8" x 3 5/8" x 9 1/16"	1/4"
S11	1		8 1/2" x 8 3/4" x 1 1/16"	1/4"

PLATE AND STIFFENER IDENTIFICATION
(VIEWED FROM BACK SIDE OF PLATE)



GENERAL NOTES

COVER PLATE PANELS ARE 3/16" THICK.

ALL STIFFENERS ARE 1/4" THICK.

CONNECTOR PLATE SHALL BE FABRICATED FROM ASTM GRADE A36 STEEL AND GALVANIZED.

FOR GALVANIZED REQUIREMENTS, SEE SECTION 614 OF THE STANDARD SPECIFICATIONS.

ALL HOLE DIAMETERS SHALL BE 1".

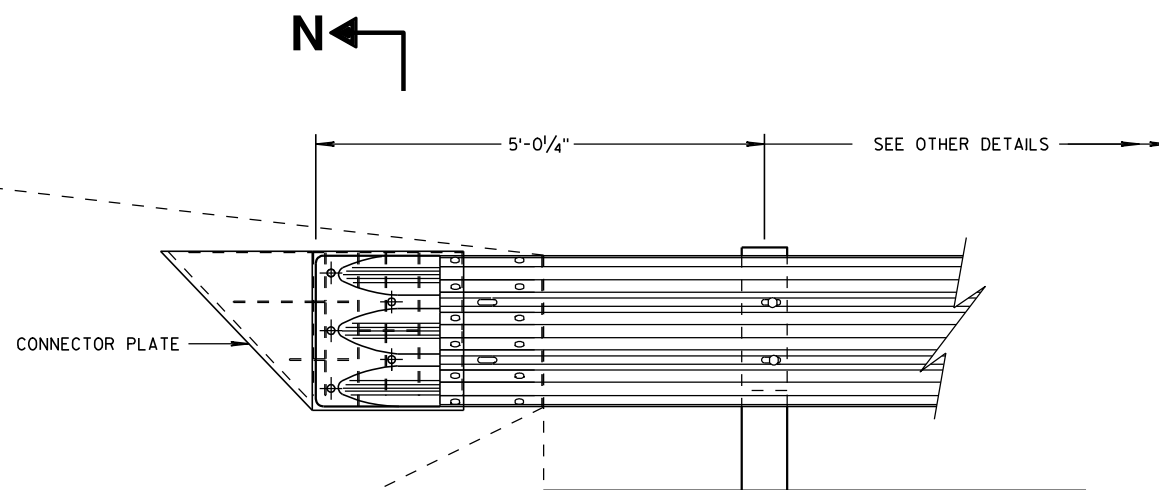
FOR OPPOSITE SIDE INSTALLATION MIRROR DRAWINGS.

- 1 STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND 3/16" FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- 2 STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:
3/16" FILLET WELD BY 1" LONG SPACED AT 2".

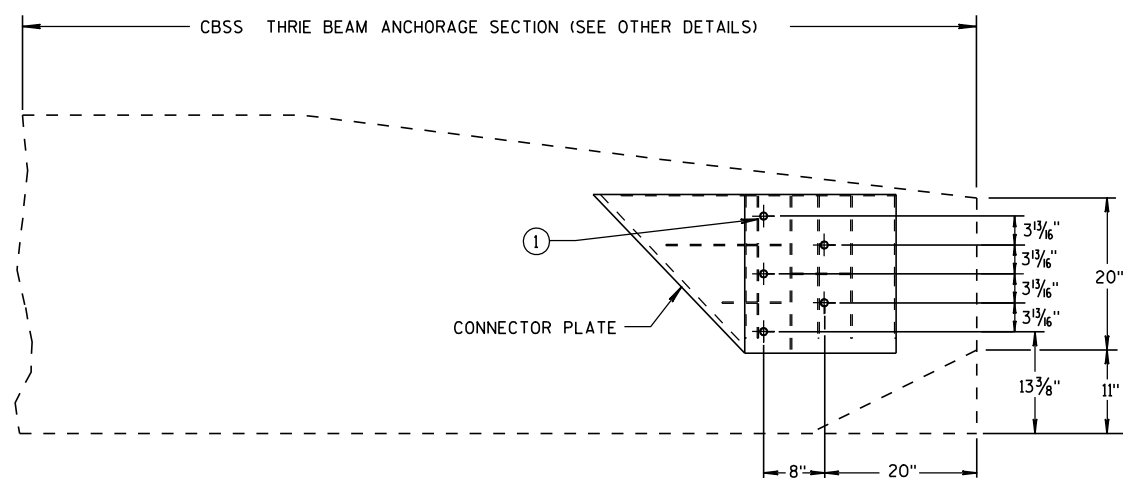
MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/31/2012 DATE /S/ Jerry H. Zogg
FHWA ROADWAY STANDARDS DEVELOPMENT
ENGINEER



THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER

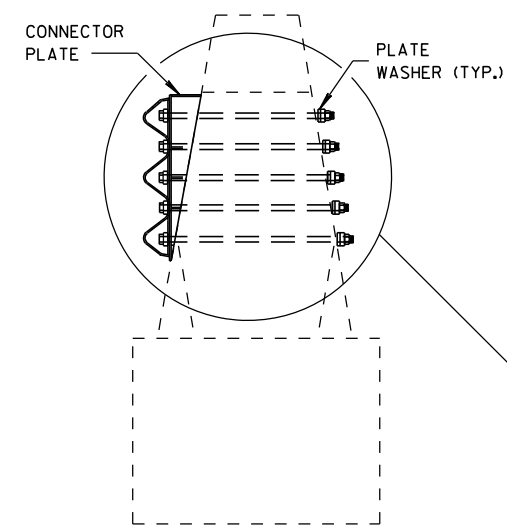


SINGLE SLOPE CONNECTION PLATE PLACEMENT

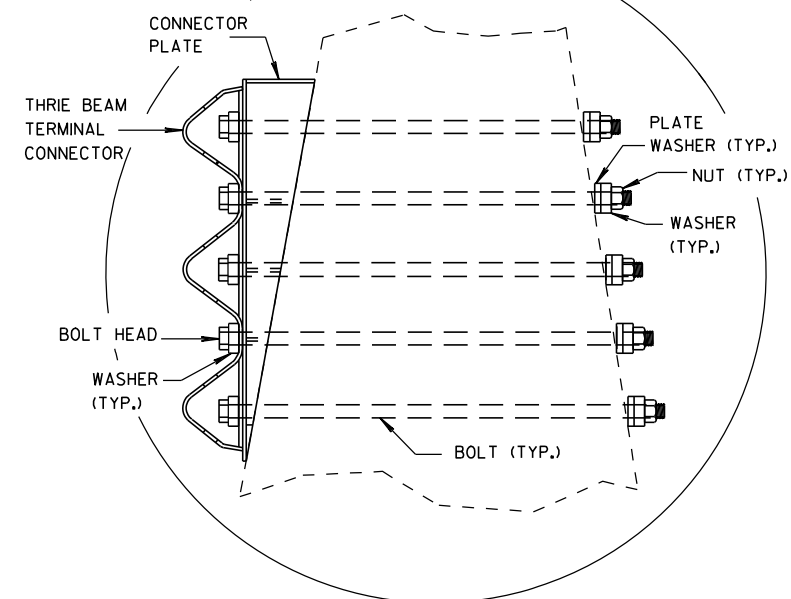
GENERAL NOTES

CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

- ① BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



SECTION N-N



**MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)**

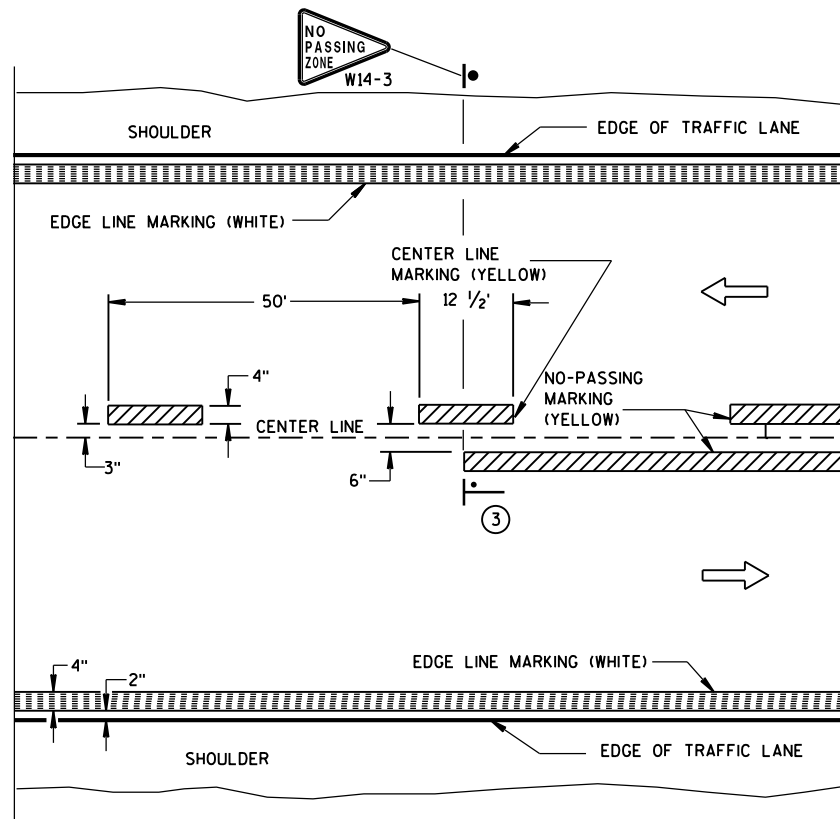
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

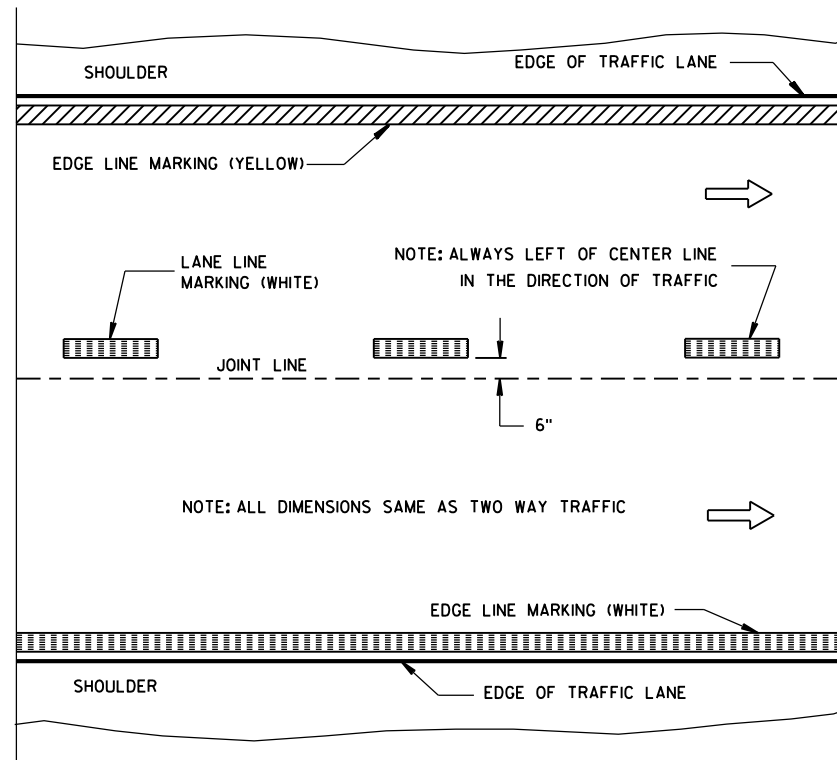
8/31/2012
DATE

FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

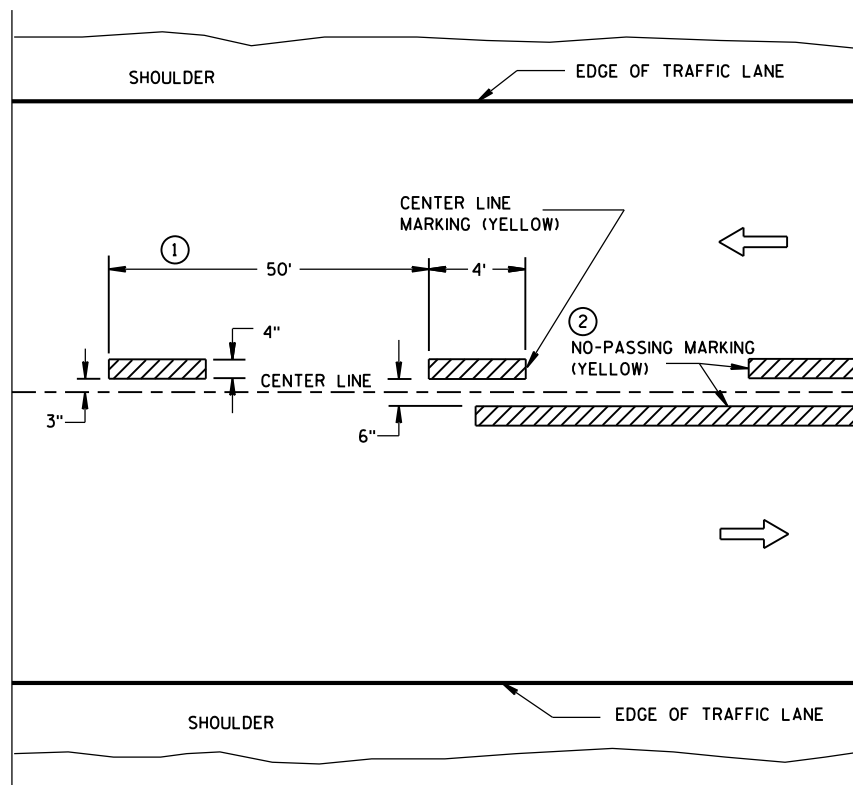


TWO WAY TRAFFIC

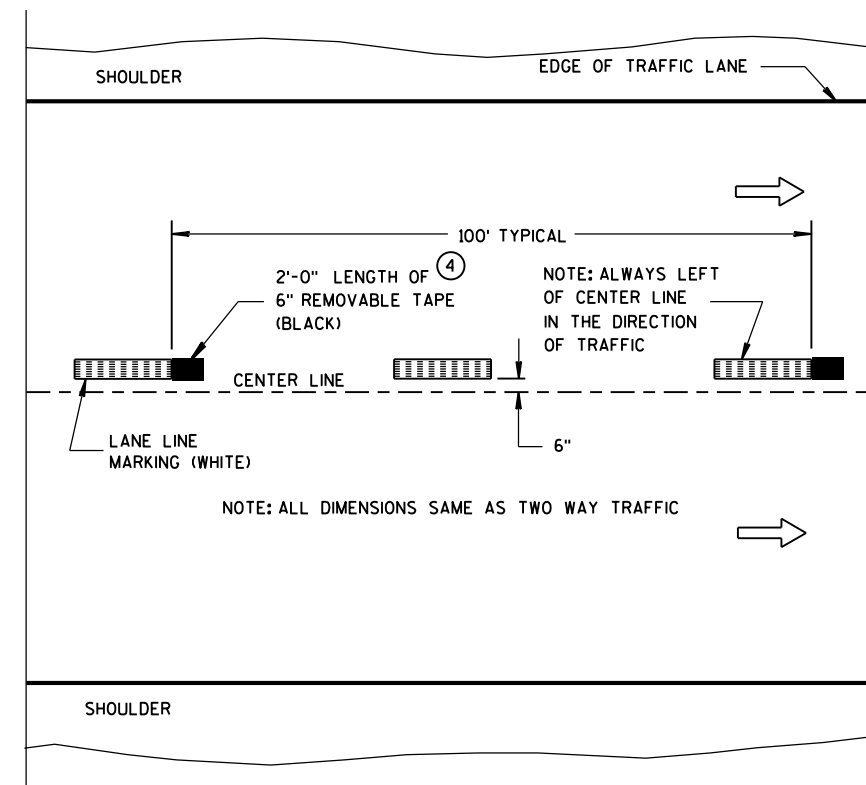


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

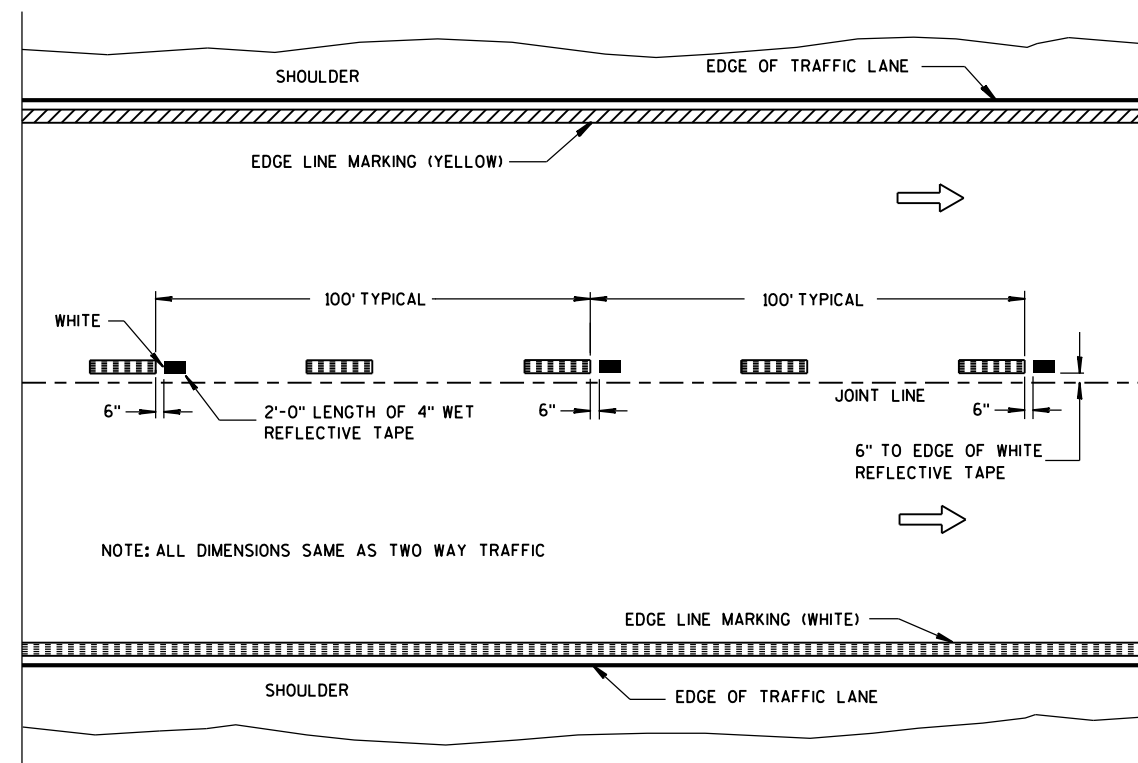
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5-13-2013
DATE
FHWA

/S/ Travis Feltes
STATE TRAFFIC ENGINEER

LEGEND

- SIGN ON PERMANENT SUPPORT
- REMOVING PAVEMENT MARKING
- TYPE III BARRICADE WITH ATTACHED SIGN
- CONCRETE BARRIER TEMPORARY PRECAST
- FLAGS, 16" x 16" MIN., (ORANGE)
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- ASPHALTIC PAVEMENT WIDENING
- DIRECTION OF TRAFFIC
- 4" X 6" WOOD POST
- TEMPORARY SIGNAL WITH BACKPLATE AND 12-INCH LENSES ON BREAKAWAY POLE



INSTALL ON EACH APPROACH AT THE CLOSEST INTERSECTION WITH A STATE OR COUNTY TRUNK HIGHWAY, OR AS DIRECTED BY THE ENGINEER. WIDTH ON SIGN TO BE APPROX. 1-FOOT LESS THAN AVAILABLE WIDTH. (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET.)

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

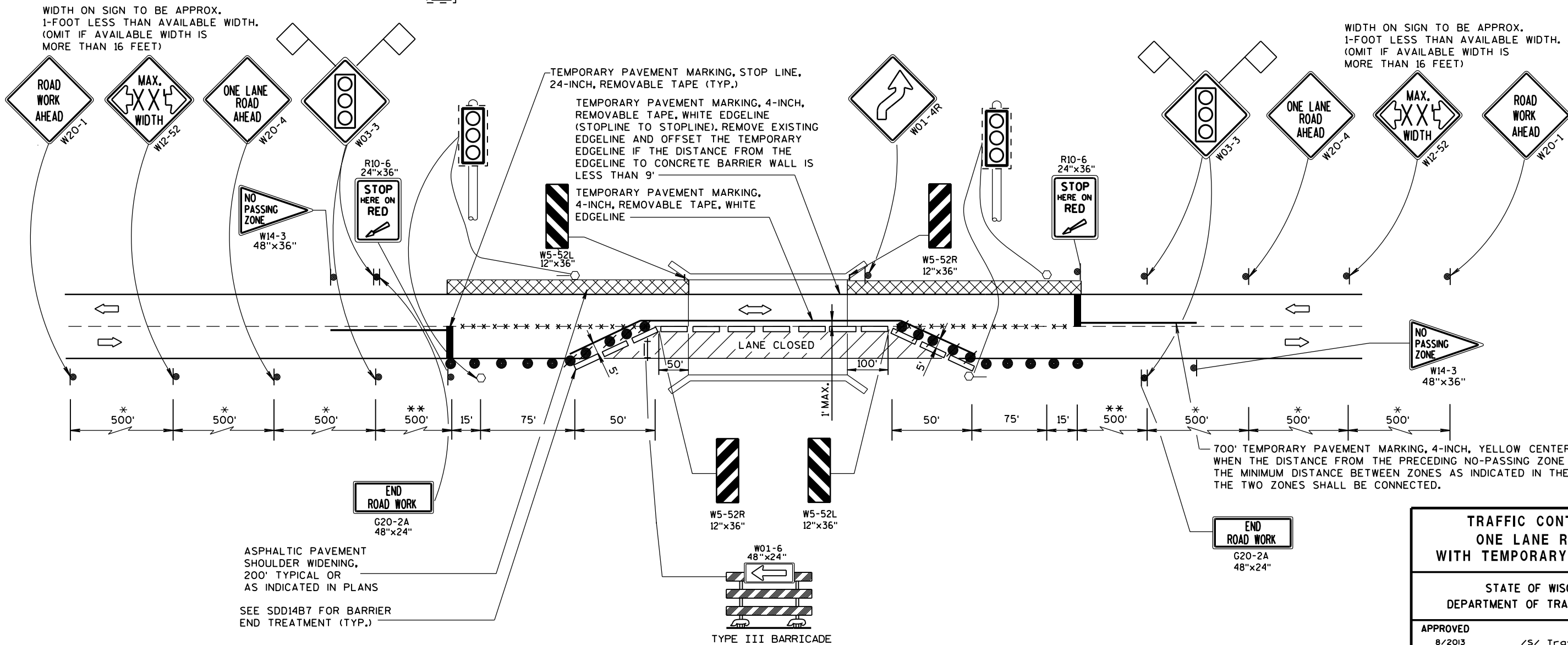
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

PLACE TEMPORARY PAVEMENT MARKING EDGELINE AND CENTERLINE, AND REMOVE EXISTING PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS OR AS NOTED ON DETAIL.

* 500-FOOT SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350-FOOT TYPICAL SPACING. FOR 25-30 MPH, USE 200-FOOT TYPICAL SPACING.

** USE 300' SPACING IF PRE-CONSTRUCTION REGULATORY SPEED LIMIT IS 35 MPH OR LESS.

6



6

TRAFFIC CONTROL,
ONE LANE ROAD
WITH TEMPORARY SIGNALS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/2013
DATE
/S/ Travis Feltes
STATE TRAFFIC ENGINEER OF DESIGN
FHWA

DESIGN DATA

LIVE LOAD:
 INVENTORY RATING _____ HS20
 OPERATING RATING _____ HS34
 MAX. STD. PERMIT VEHICLE LOAD _____ 190 KIPS

ULTIMATE DESIGN STRESSES:
 CONCRETE MASONRY SLAB _____ $f'_c = 4000\text{psi}$
 ALL OTHER _____ $f'_c = 3500\text{psi}$
 BAR STEEL REINFORCEMENT HS BRIDGES _____ $f_y = 60,000\text{psi}$

GENERAL NOTES

THE WORK INCLUDED CONCRETE MILL AND OVERLAY, EDGE OF DECK REPLACEMENT, AND NEW PARAPET.

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

ALL STATIONS AND ALL ELEVATIONS ARE IN FEET

DIMENSIONS ARE BASED ON ORIGINAL DRAWINGS.

CLEAN, STRAIGHTEN, AND EXTEND EXISTING BAR STEEL REINFORCEMENT INTO NEW CONSTRUCTION WHERE APPLICABLE

ALL CONCRETE REMOVAL NOT COVERED BY CONCRETE OVERLAY SHALL BE DEFINED BY A 1" DEEP SAW CUT

CONTACT THE BUREAU OF STRUCTURES BEFORE PLACEMENT OF OVERLAY IF THE AVERAGE THICKNESS OF THE NEW OVERLAY WILL EXCEED THE AVERAGE OVERLAY SHOWN ON THE PLANS BY MORE THAN $\frac{1}{2}$ ".

PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, FULL-DEPTH DECK REPAIR, AND CONCRETE SURFACE REPAIR AREAS SHALL BE DETERMINED BY THE FIELD ENGINEER.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE OVERLAY AND TO THE ENTIRE EXPOSED FACES AND TOP OF BOTH SLAB PARAPETS.

THE CONTRACTOR IS RESPONSIBLE FOR ADEQUATELY SUPPORTING THE DECK OVERHANGS FOR ALL DEAD LOADS AND CONSTRUCTION LOADS.


ELEVATIONS ARE REFERENCE TO THE NAVD88 DATUM.

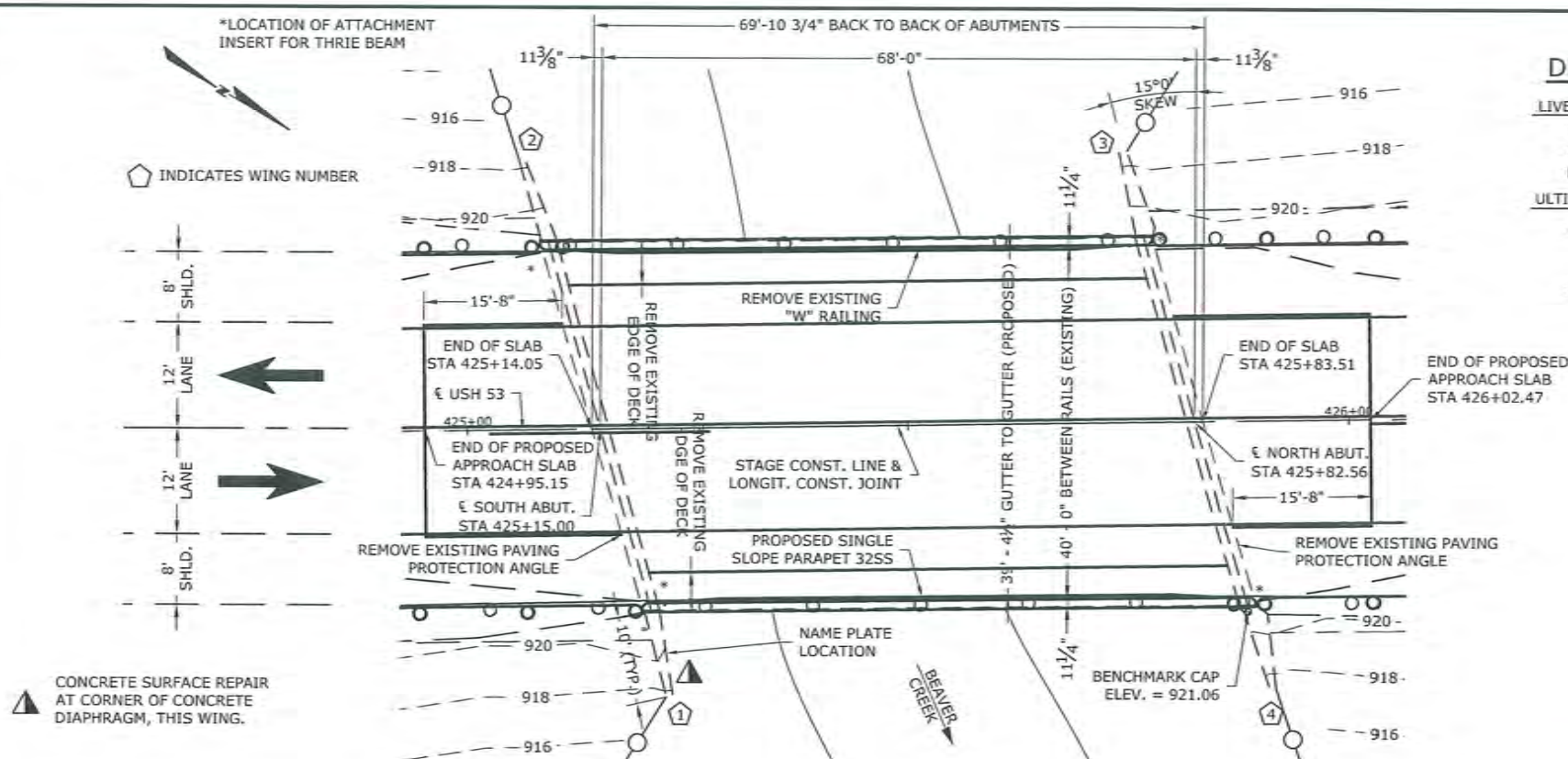
BENCH MARK

EXISTING BENCH MARK ON B-61-0058
 ELEVATION = 921.06

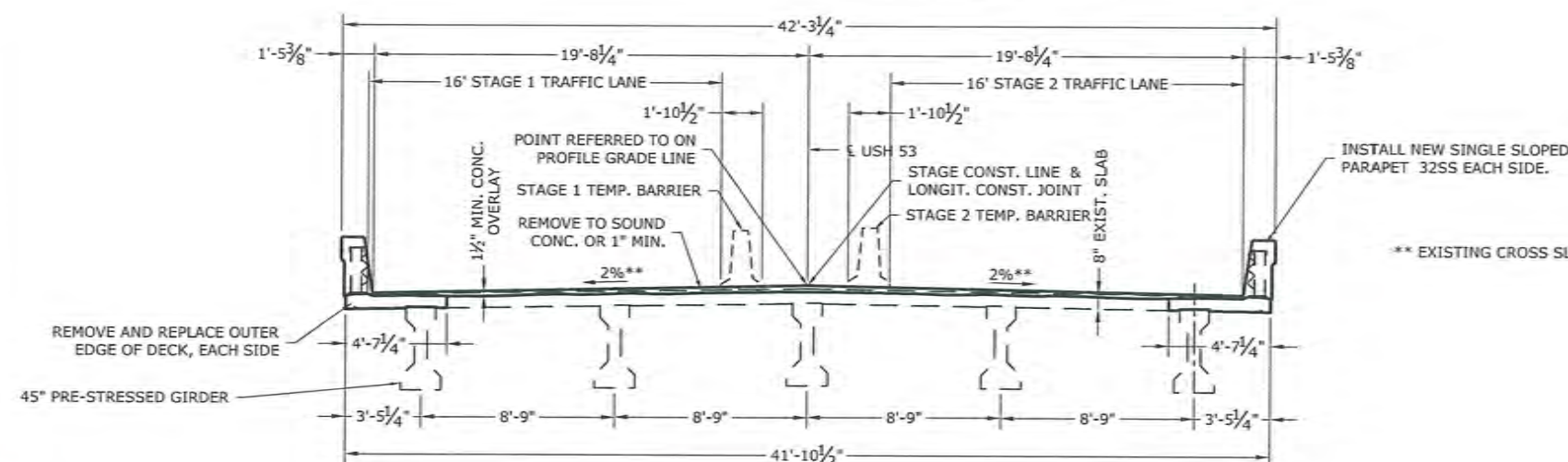
WISDOT BRIDGE OFFICE CONTACT:
 WILLIAM DREHER (608) 266-8489

DESIGN CONSULTANT CONTACT:
 STEVE POETHKE (715) 234-7008

NO.	DATE	REVISION	BY
1			
 2600 COLLEGE DRIVE, P.O. BOX 230 RICE LAKE, WISCONSIN 54868-0230 TELEPHONE (715) 234-7008 FAX (715) 234-1025			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION ACCEPTED <i>William C. Dreher</i> KAR 11/11/14 CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE B-18-87			
USH 53 BRIDGE OVER BEAVER CREEK			
COUNTY	EAU CLAIRE	TOWN/CITY/VILLAGE	WASHINGTON
DESIGN SPEC.	REHABILITATION		
DESIGNED BY	SKP	DESIGN CK'D.	JAF
DRAWN BY	JAF	PLANS CK'D.	SKP
CONCRETE OVERLAY			SHEET 1 OF 2



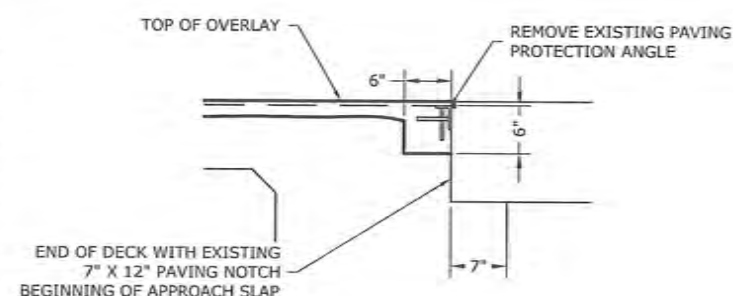
PLAN VIEW B-18-87
 SINGLE SPAN - 45° PRESTRESSED GIRDER



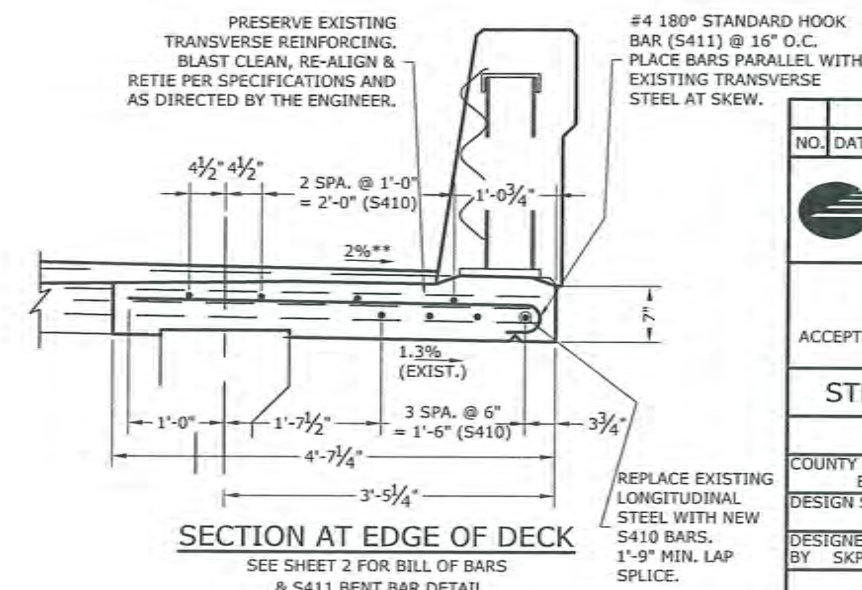
CROSS SECTION THRU ROADWAY - USH 53
 (LOOKING NORTH)

TOTAL ESTIMATED QUANTITIES

BID ITEM NO.	BID ITEMS	UNIT	TOTAL
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (STA 425+50)	LS	1
502.0100	CONCRETE MASONRY BRIDGES	CY	16
502.3200	PROTECTIVE SURFACE TREATMENT	SY	350
505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	4380
509.0301	PREPARATION DECKS TYPE 1	SY	45
509.0302	PREPARATION DECKS TYPE 2	SY	15
509.0500	CLEANING DECKS	SY	280
509.1500	CONCRETE SURFACE REPAIR	SF	10
509.2000	FULL-DEPTH DECK REPAIR	SY	70
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	40
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	4



SECTION AT END OF DECK

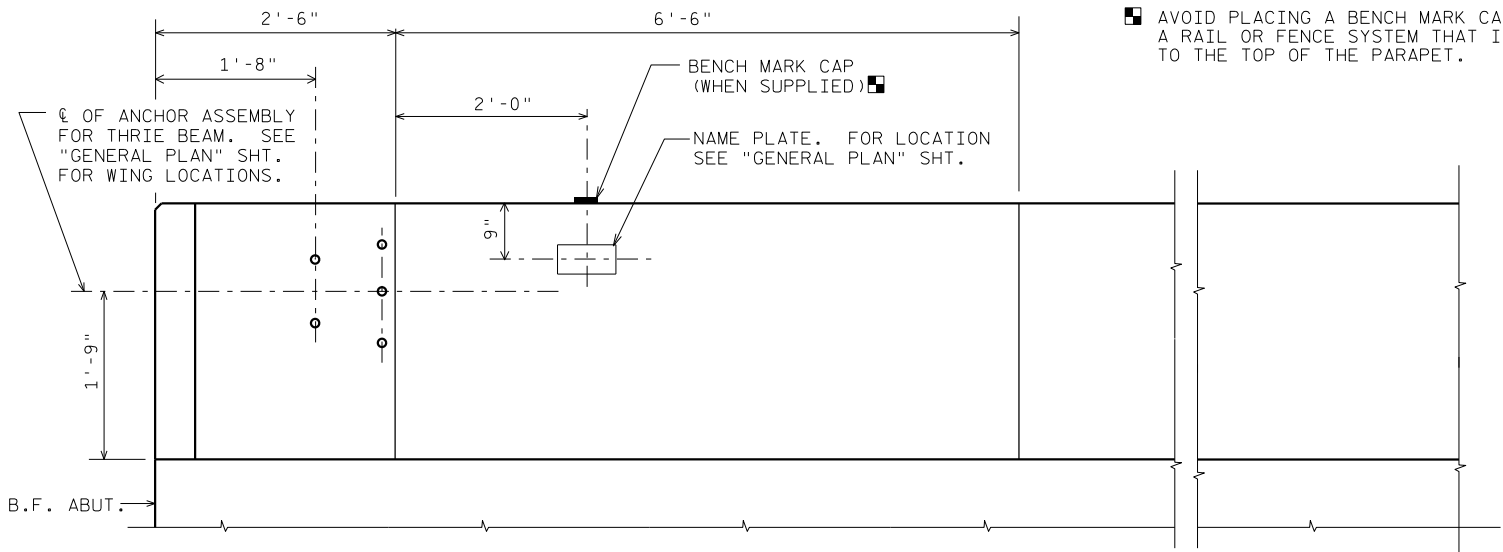


SECTION AT EDGE OF DECK
 SEE SHEET 2 FOR BILL OF BARS
 & S411 BENT BAR DETAIL

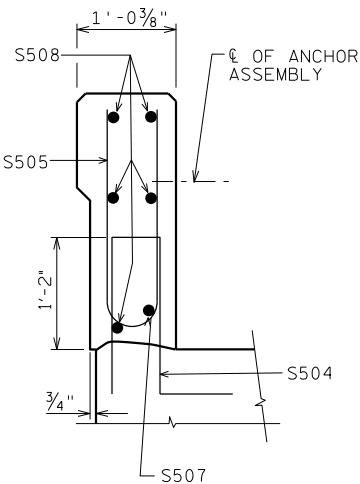
BILL OF BARS

BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S501	X	156	4-5	X		PARAPET VERT.
S502	X	156	5-0	X		PARAPET VERT.
S503	X	48	2-9	X		PARAPET-VERT.
S504	X	68	4-4	X		PARAPET-VERT.
S505	X	44	4-9	X		PARAPET-VERT.
S506	X	24	4-10	X		PARAPET-VERT.
S507	X	4	10-5	X		PARAPET-HORIZ.
S508	X	20	10-5			PARAPET HORIZ.
S509	X	24	27-7			PARAPET HORIZ.
S410	X	48	24-2			SLAB LONGITUD.
S411	X	100	5-0	X		SLAB TRANS.

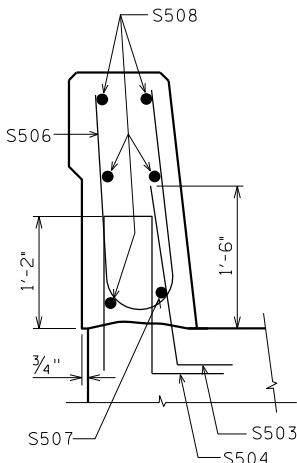
SEE "SECTION AT EDGE OF DECK" ON SHEET 1 FOR LOCATION OF S410 & S411 BARS



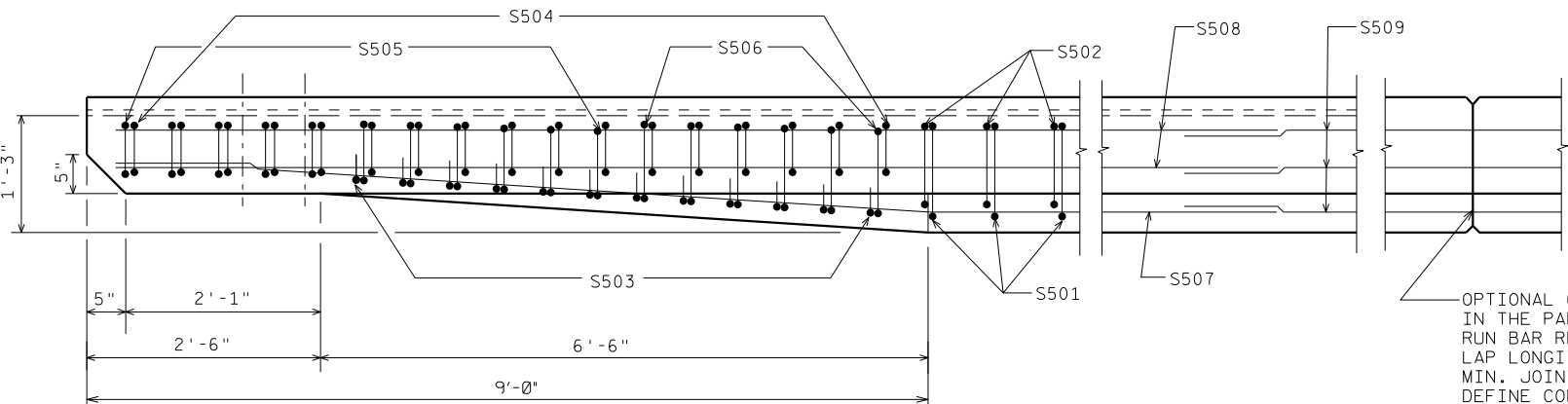
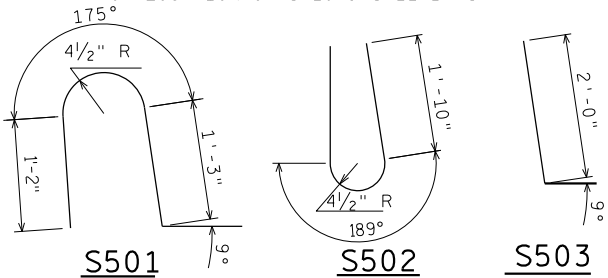
INSIDE ELEVATION



SECTION A

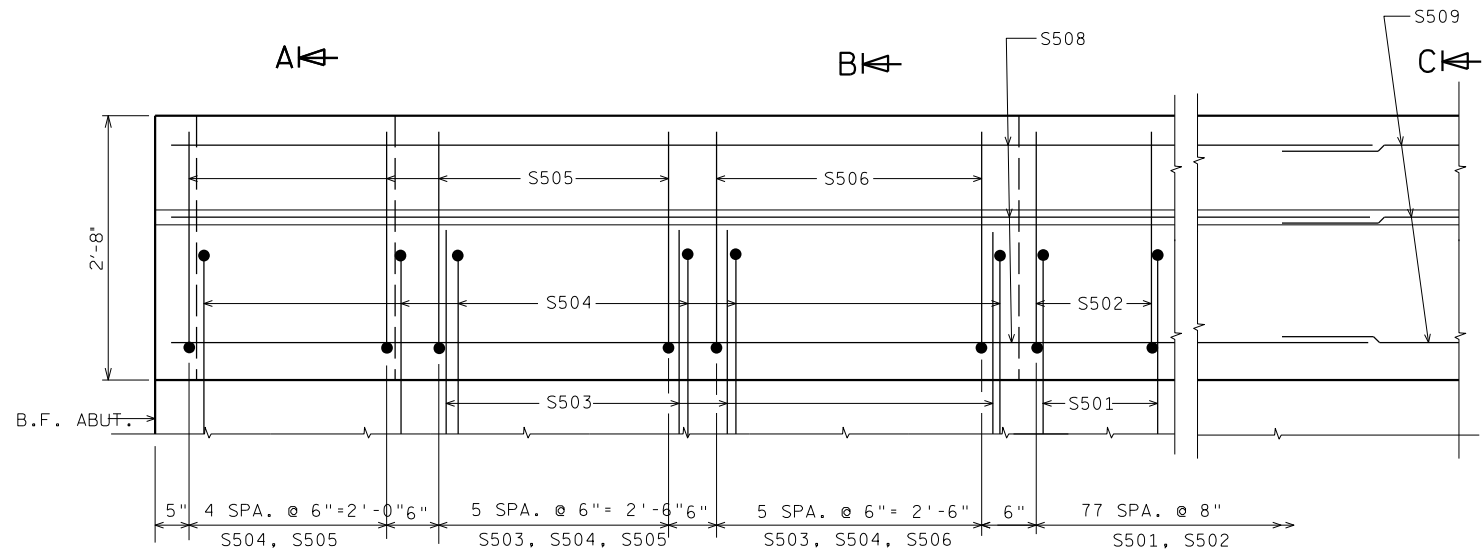
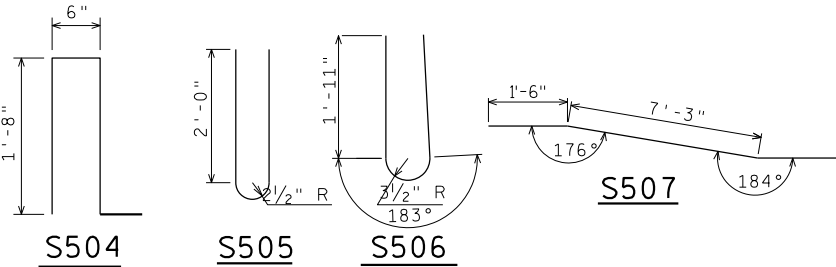


SECTION B

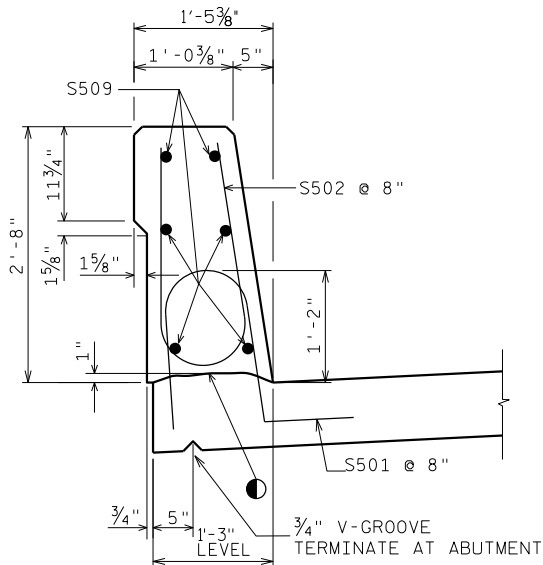


PLAN

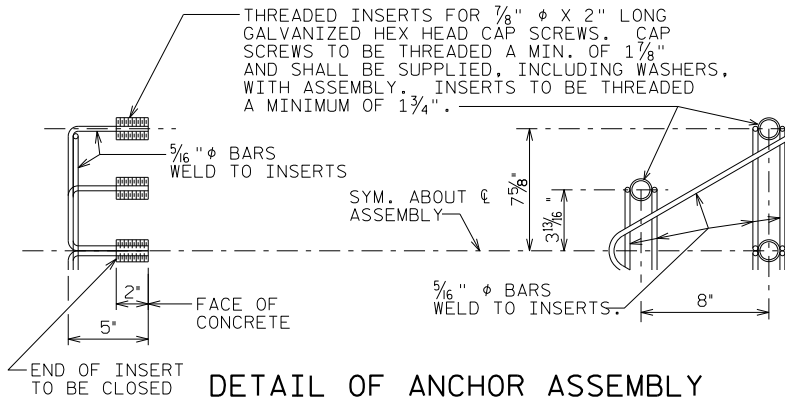
OPTIONAL CONSTRUCTION JOINTS IN THE PARAPETS MAY BE USED. RUN BAR REINF. THRU THE JOINT. LAP LONGIT. BARS A MIN. OF 1'-9". MIN. JOINT SPACING OF 80'-0". DEFINE CONST. JOINT WITH A 3/4" - 'V' GROOVE.



OUTSIDE ELEVATION



SECTION C

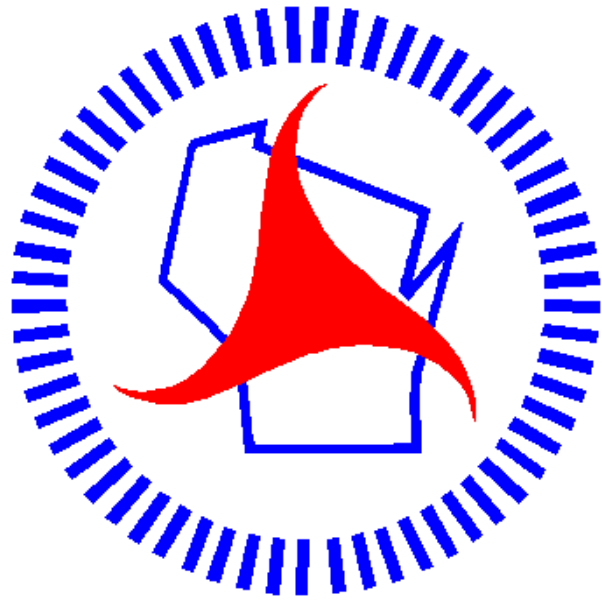


DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C. ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-18-87			
DRAWN BY J.A.F.		PLANS CK'D.	
SINGLE SLOPE PARAPET SS32			SHEET 2

CONST. JOINT - STRIKE OFF AS SHOWN.



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

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