



GENERAL NOTES

WHEN THE QUANTITY OF BASE AGGREGATE OR POLYMER MODIFIED ASPHALT OVERLAY IS MEASURED FOR PAYMENT BY THE TON OR CUBIC YARD, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS IS APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE EXACT LOCATION OF THE EROSION CONTROL DEVICES SHALL BE DETERMINED IN THE FIELD, AS DIRECTED BY THE ENGINEER.

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS WITHIN THE FINISHED SHOULDER POINTS, ARE TO BE 4-INCH SALVAGED TOPSOIL, FERTILIZED, SEEDED AND EROSION MATTED. PAYMENT INCLUDED IN THE BID ITEM "BARRIER SYSTEM GRADING SHAPING FINISHING"

BEARINGS SHOWN ON THE PLAN ARE REFERENCED TO THE EXISTING ROADWAY CENTERLINE AND ARE ASSUMED.

CONSTRUCT THE 2-INCH POLYMER MODIFIED ASPHALT OVERLAY IN ONE LAYER.

AN ENVIRONMENTALLY SENSITIVE AREA EXISTS IN THE PROJECT AREA, WHICH IS LOCATED ON THE NORTH SIDE OF BOTH BRIDGES AS SHOWN IN THE EROSION CONTROL DETAIL SHEET. WITHIN THE LIMITS SHOWN, ANY AREA NOT CURRENTLY CAPPED BY ASPHALT/CONCRETE SHOULD NOT BE USED FOR THE STAGING OF PERSONNEL, EQUIPMENT AND/OR SUPPLIES.

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO THE NAVD 1988.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

MILLING 2-INCHES OF THE EXISTING ASPHALT AT THE BRIDGE APPROACHES TO ACCOMMODATE THE NEW 2-INCH POLYMER MODIFIED ASPHALT OVERLAY IS PAID FOR UNDER THE ITEM OF "REMOVING PAVEMENT BUTT JOINTS".

STANDARD ABBREVIATIONS

ASPH	ASPHALTIC
AVG	AVERAGE
AADT	ANNUAL AVERAGE DAILY TRAFFIC
BM	BENCH MARK
CL or C/L	CENTER LINE
CONC	CONCRETE
CY or CUYD	CUBIC YARD
DHV	DESIGN HOUR VOLUME
EB	EASTBOUND
EL or ELEV	ELEVATION
ESALS	EQUIVALENT SINGLE AXLE LOADS
FT	FOOT
FERT	FERTILIZE
LT	LEFT
LIN FT or LF	LINEAR FOOT
LS	LUMP SUM
NB	NORTHBOUND
PAVT	PAVEMENT
PC	POINT OF CURVATURE
PI	POINT OF INTERSECTION
PT	POINT OF TANGENCY
R	RADIUS
RL or R/L	REFERENCE LINE
REQD	REQUIRED
RT	RIGHT
RHF	RIGHT-HAND FORWARD
R/W	RIGHT-OF-WAY
SHLDR	SHOULDER
SB	SOUTHBOUND
SF or SQ FT	SQUARE FEET
SY or SQ YD	SQUARE YARD
STA	STATION
TEL	TELEPHONE
TEMP	TEMPORARY
TLE	TEMPORARY LIMITED EASEMENT
T	TRUCKS (PERCENT OF) OR TELEPHONE
TYP	TYPICAL
UG	UNDERGROUND
VAR	VARIABLE
V	VELOCITY OR DESIGN SPEED
VERT	VERTICAL
VPC	VERTICAL POINT OF CURVE
VPI	VERTICAL POINT OF INTERSECTION
WB	WESTBOUND
YD	YARD



UTILITY CONTACTS

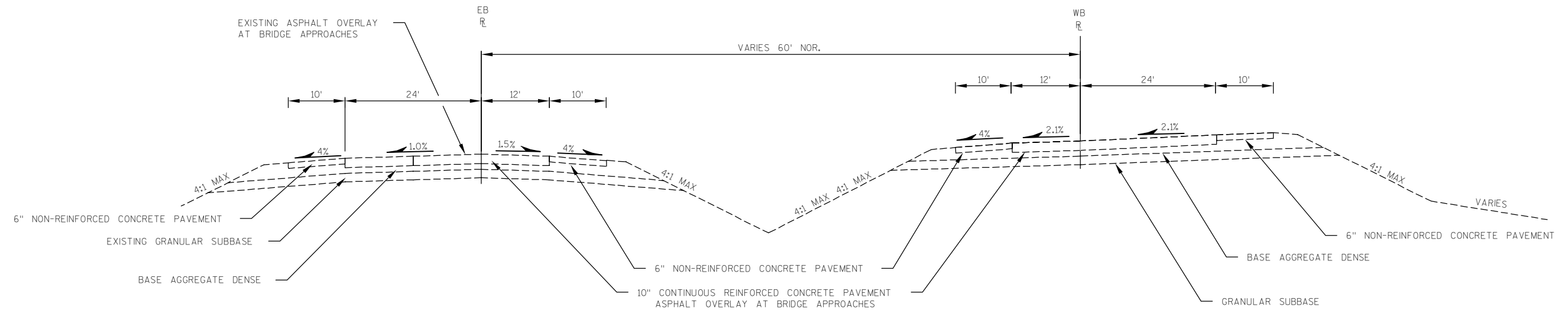
DEKORRA SANITARY DISTRICT #1 MR. JERRY FOELLM GENERAL ENGINEERING COMPANY 916 SILVER LAKE DRIVE P.O. BOX 340 PORTAGE, WI 53901 (608)742-2169 JFOELLM@GENERALENGINEERING.NET	AT&T LEGACY MR. CARL DONAHUE OR WILLIAM KOENIG JMC ENGINEERS & ASSOCIATES 866 ROCK CREEK ROAD PLANO, IL 60545 (847)420-9115 CDONAHUE@ATT.COM	ALLIANT ENERGY MR. JASON HOGAN 4902 NORTH BALTIMORE LN SUITE 1000 MADISON, WI 53718 (608)458-4871 JASONHOGAN@ALLIANTENERGY.COM
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CONSULTANT CONTACT

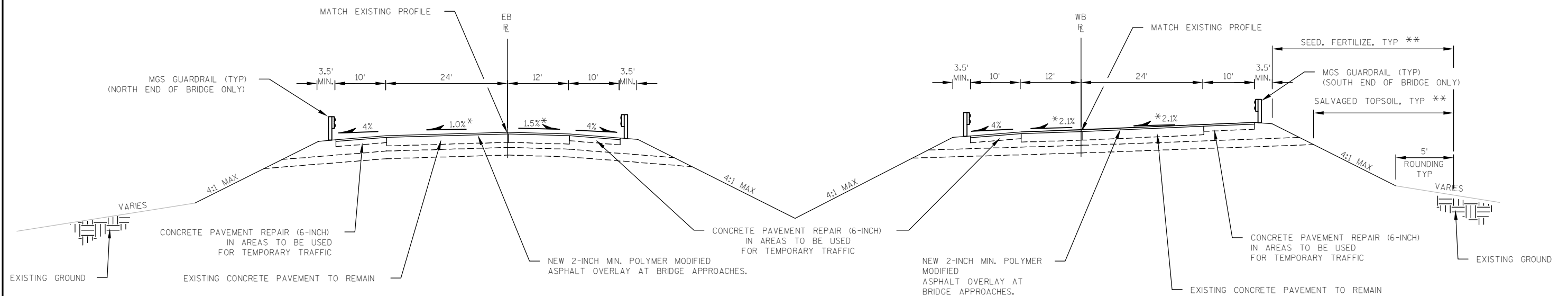
MEAD & HUNT, INC.  
6501 WATTS ROAD  
MADISON, WI. 53719-2700  
ATTN: MR. GARY RUCHTI, PE  
TELEPHONE: (608)273-6380  
EMAIL: GARY.RUCHTI@MEADHUNT.COM

DNR LIAISON

DEPARTMENT OF NATURAL RESOURCES  
3911 FISH HATCHERY ROAD  
FITCHBURG, WI 53711-5397  
ATTN: MS. CATHY BLESER  
TELEPHONE: (608)275-3308  
EMAIL: CATHERINE.BLESER@WISCONSIN.GOV



EXISTING TYPICAL SECTIONS  
AT BRIDGE APPROACHES



TYPICAL PROPOSED SECTIONS  
AT BRIDGE APPROACHES

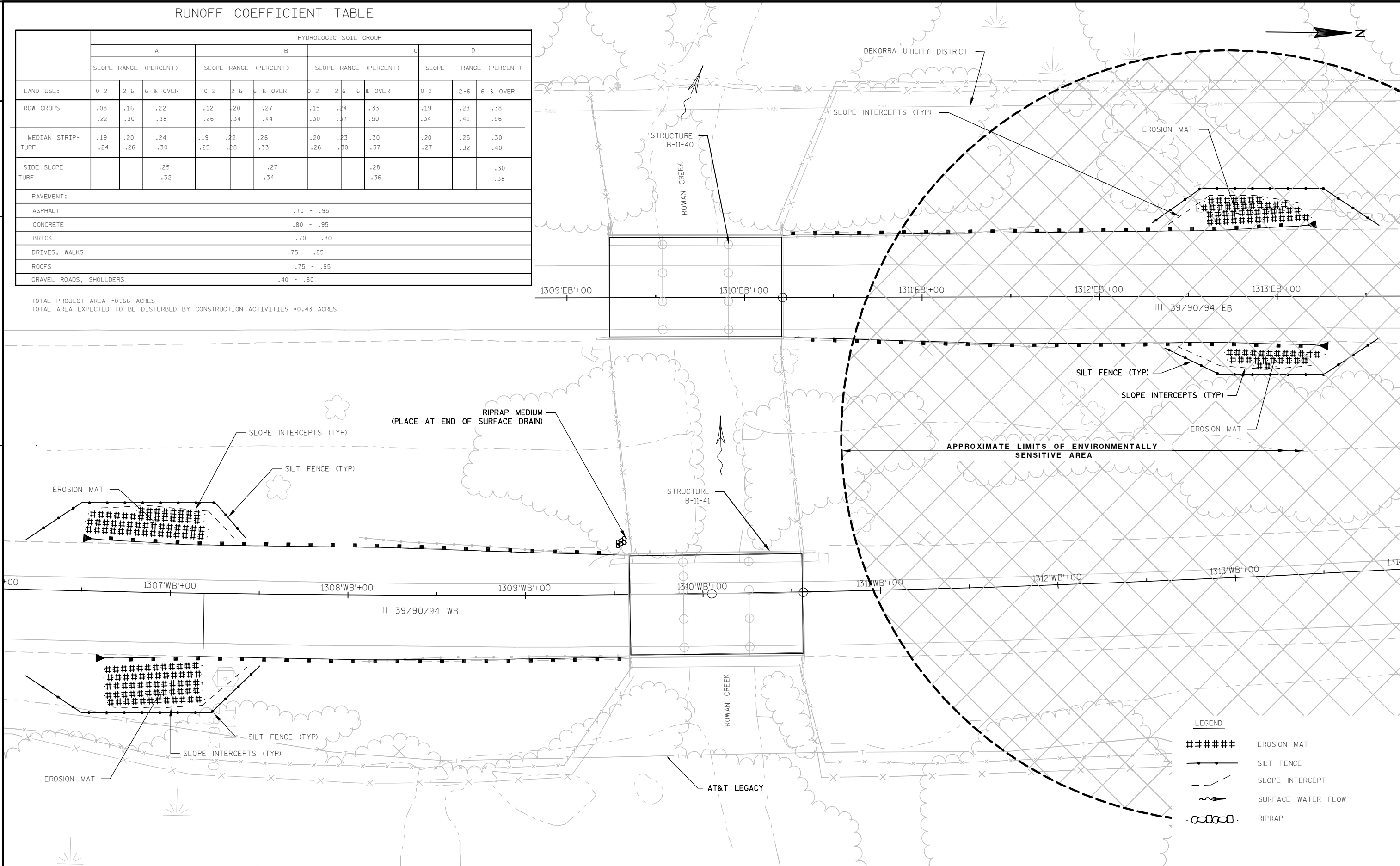
\*ADJUST CROSS-SLOPES TO MATCH EXISTING

\*\* INCLUDED IN THE BID ITEM "BARRIER SYSTEM GRADING SHAPING", TYP LT & RT EB & WB

RUNOFF COEFFICIENT TABLE

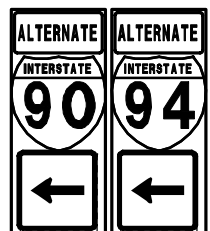
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA =0.66 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES =0.43 ACRES

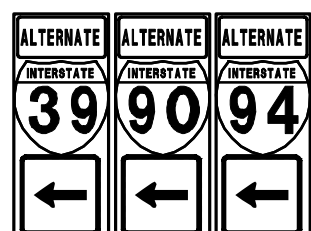


J2-1  
36" X 84"

(A)

J2-2  
72" X 84"

(B)

J2-3  
108" X 84"

(C)

\* ORIENT ARROW IN DIRECTION OF TRAVEL AS NECESSARY, (LEFT TURN SHOWN)

W12-52  
48" X 48"ALL  
LANESW24-1cP  
30" X 30"XX MILES  
AHEADW057-52  
48" X 36"

(D)

R12-70B  
114" X 42"

(E)

TRUCKS  
USE  
LEFT  
LANE

(F)

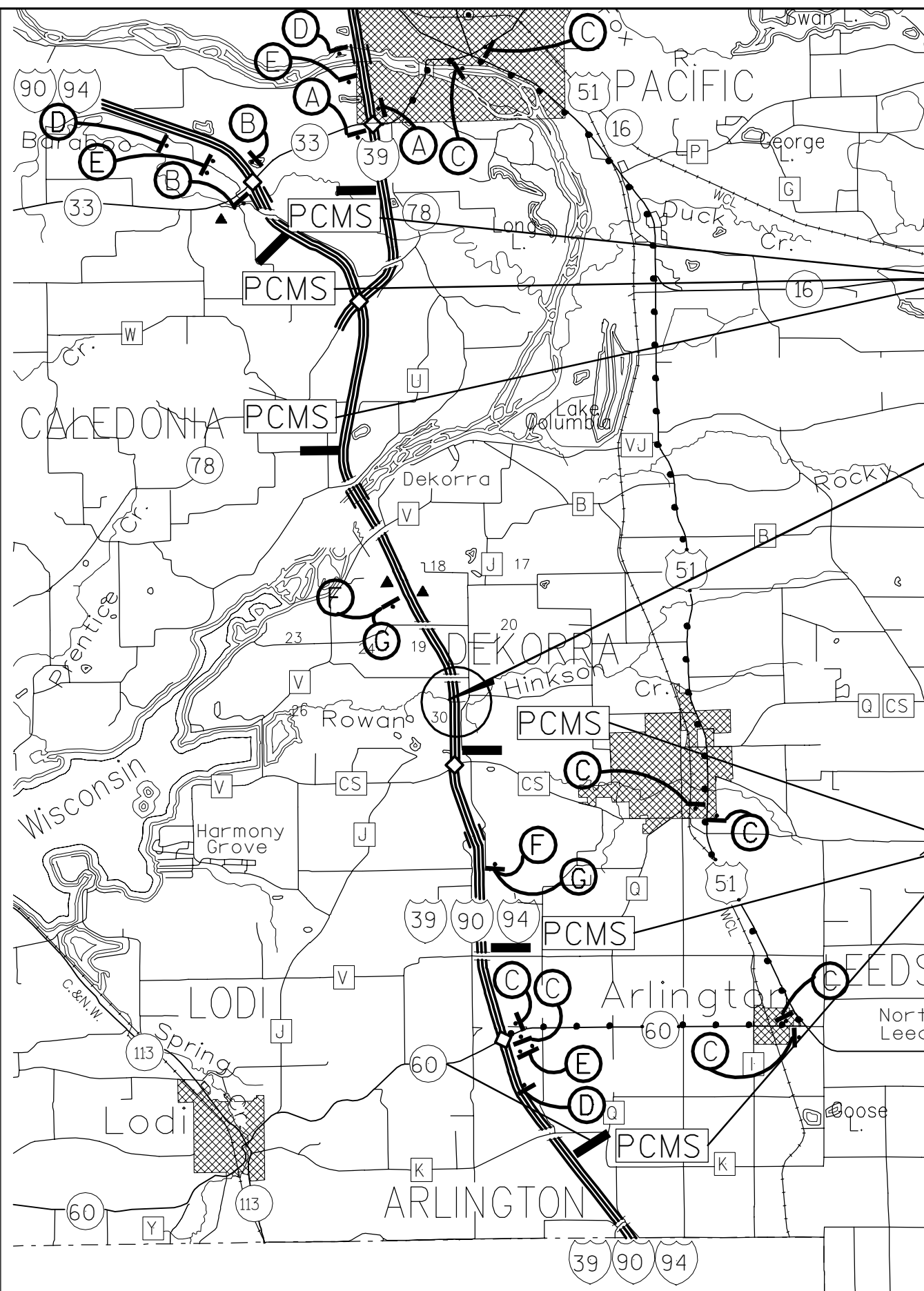
R4-5L  
48" X 60"  
(STAGE 2)TRUCKS  
USE  
RIGHT  
LANE

(G)

R4-5R  
48" X 60"  
(STAGE 1)

LOCATIONS OF AND MESSAGES ON  
PORTABLE CHANGEABLE MESSAGE SIGNS  
TO BE PROVIDED BY WISDOT, CONTACT  
JEFF GUSTAFSON  
TELEPHONE: 608-516-6400

LAYOUT  
SCALE 0 1 MI.



NOTE

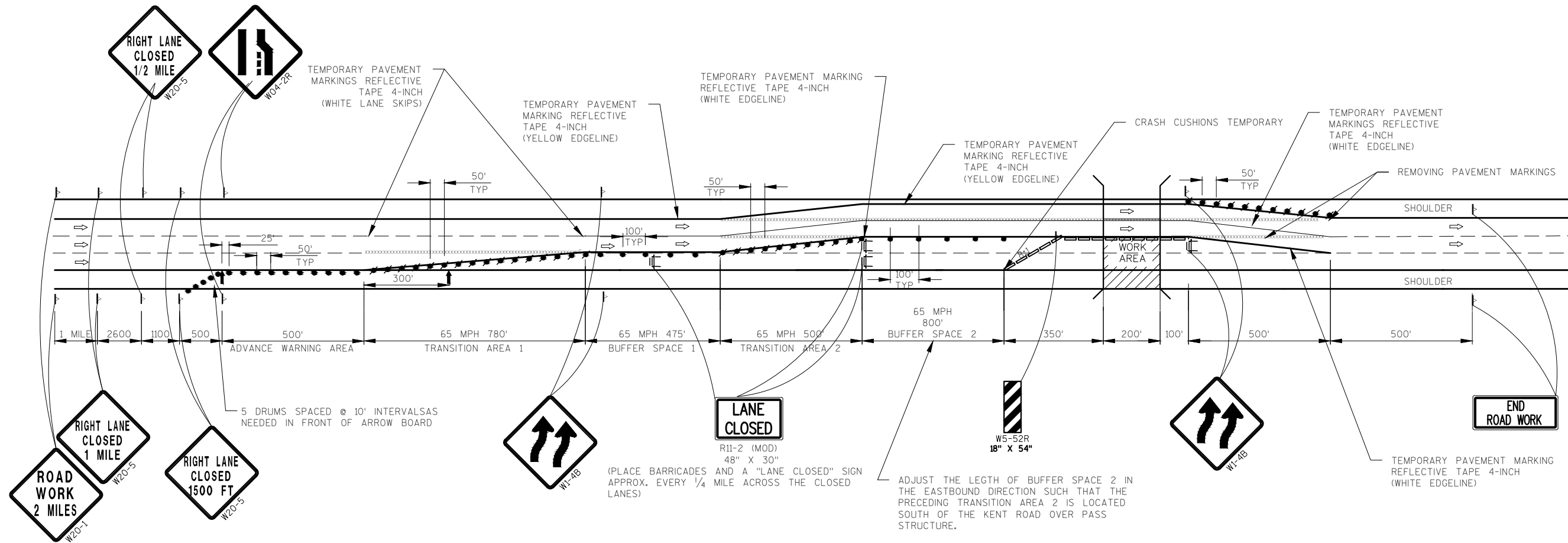
PORTABLE CHANGEABLE MESSAGE SIGNS USED TO  
NOTIFY TRAFFIC OF ALL LANE OR SHOULDER CLOSURES.

## ROWAN CREEK BRIDGES

(B-11-40 &amp; B-11-41)

NOTE

PORTABLE CHANGEABLE MESSAGE SIGNS USED TO  
NOTIFY TRAFFIC OF ALL LANE OR SHOULDER CLOSURES.



## GENERAL NOTES

THIS DETAIL IS TYPICAL FOR CLOSING THE RIGHT TWO LANES. FOR CLOSING THE LEFT TWO LANES, REVERSE THE TRAFFIC CONTROL.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH THE EXISTING SIGNS. PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROWBOARDS SO THE APPROACHING DRIVER HAS A CLEAR VIEW OF THE ARROWBOARDS AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUMS.

TYPICAL DRUM PLACEMENT IS 2' OFFSET FROM THE "ACTIVE" PAVEMENT MARKING

BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

## STAGE 1

**TRAFFIC:** BOTH EB AND WB LEFT LANE AND SHOULDER ARE CLOSED TO TRAFFIC. TRAFFIC WILL RUN ON THE MIDDLE AND RIGHT LANES. FOLLOW THE DETAILS OF STANDARD DETAIL DRAWING "TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 MPH"

**CONSTRUCTION:** PREPARE THE LEFT SHOULDER FOR THE ACCOMMODATION OF MAINLINE TRAFFIC. THE WORK INCLUDES BASE PATCHING CONCRETE AND FILLING OF RUMBLE STRIPS.

## STAGE 2

**TRAFFIC:** BOTH EB AND WB MIDDLE AND RIGHT LANES ARE CLOSED. TRAFFIC WILL RUN ON THE LEFT LANE AND LEFT SHOULDER. FOLLOW THE DETAILS OF THIS DETAIL DRAWING

**CONSTRUCTION:** THE WORK INCLUDES BASE PATCHING CONCRETE, FILLING RUMBLE STRIPS, BRIDGE OVERLAY AND BEAMGAURD. PREPARE THE RIGHT SHOULDER FOR THE FUTURE ACCOMMODATION OF MAINLINE TRAFFIC AND COMPLETE THE OVERLAY ON THE RIGHT HALF OF THE BRIDGES.

## STAGE 3

**TRAFFIC:** BOTH EB AND WB MIDDLE AND LEFT LANES ARE CLOSED. TRAFFIC WILL RUN ON THE RIGHT LANE AND RIGHT SHOULDER. REVERSE THE DETAILS OF THIS DETAIL DRAWING TO CLOSE THE LEFT TWO LANES.

**CONSTRUCTION:** WORK INCLUDES BRIDGE OVERLAY, BEAM GAURD AND RESTORING THE LEFT SHOULDER RUMBLE STRIPS. (BEAM GUARD MAY ALSO BE COMPLETED ON STAGE 1 AS AN OPTION)

## STAGE 4

**TRAFFIC:** BOTH EB AND WB RIGHT LANE AND SHOULDER ARE CLOSED TO TRAFFIC. TRAFFIC WILL RUN ON THE MIDDLE AND LEFT LANE. FOLLOW THE CONSTRUCTION DETAILS OF STANDARD DETAIL DRAWING "TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 MPH"

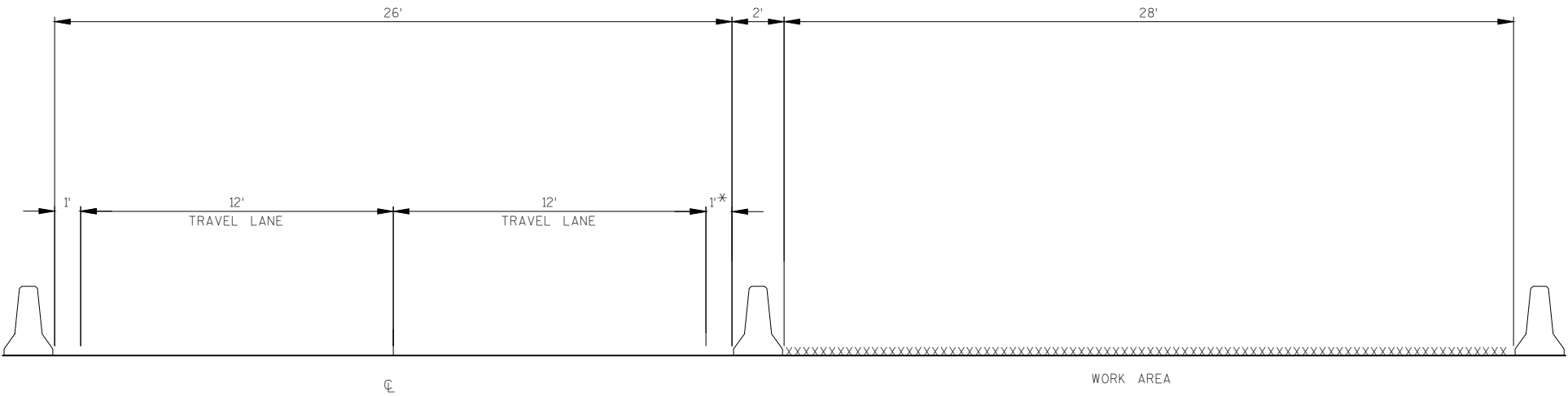
**CONSTRUCTION:** WORK INCLUDES RESTORING THE RIGHT SHOULDER RUMBLE STRIPS.

### LEGEND

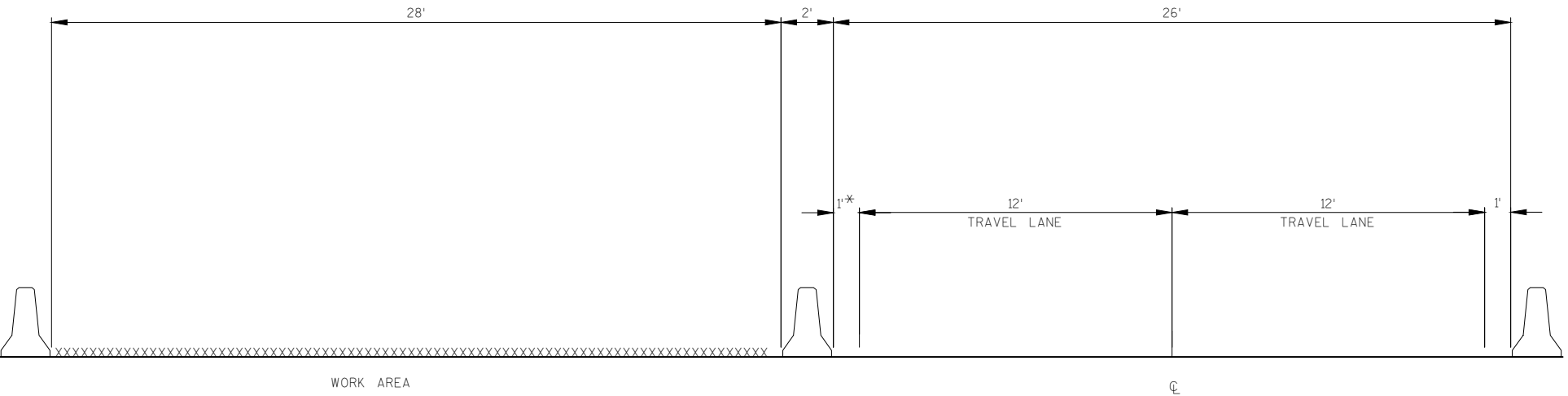
	TYPE III BARRICADE WITH ATTACHED SIGN
	TRAFFIC CONTROL DRUM
	TRAFFIC CONTROL DRUM WITH TYPE C STEADY BURN LIGHT
	POST WITH ATTACHED SIGN
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	ARROW BOARD
	DIRECTION OF TRAFFIC
	REMOVING PAVEMENT MARKINGS

IH 39/94/90  
ROWAN CREEK

STAGE 2 WB & EB



STAGE 3 WB & EB



\* NOTE: SHOULDER WIDTH MAY BE TEMPORARILY REDUCED FOR THE OPERATIONS OF REMOVING PAVEMENT BUTT JOINTS AND POLYMER MODIFIED ASPHALT OVERLAY, AS DIRECTED BY THE ENGINEER.



2



DATE 17OCT14		E S T I M A T E O F Q U A N T I T I E S			
LINE NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	1011-03-78 QUANTITY
0010	203.0210. S	ABATEMENT OF ASBESTOS CONTAINING MATERIAL (STRUCTURE) 01. B-11-40	LS	1.000	1.000
0020	204.0105	REMOVING PAVEMENT BUTT JOINTS	SY	1,300.000	1,300.000
0030	204.0190	REMOVING SURFACE DRAINS	EACH	1.000	1.000
0040	204.9060. S	REMOVING (ITEM DESCRIPTION) 01. BURIED BEAM GUARD TERMINALS	EACH	2.000	2.000
0050	209.0200. S	BACKFILL CONTROLLED LOW STRENGTH	CY	2.000	2.000
0060	213.0100	FINISHING ROADWAY (PROJECT) 01. 1011-03-78	EACH	1.000	1.000
0070	305.0110	BASE AGGREGATE DENSE 3/4-INCH	TON	110.000	110.000
0080	305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	280.000	280.000
0090	416.0610	DRILLED TIE BARS	EACH	1,588.000	1,588.000
0100	416.1010	CONCRETE SURFACE DRAINS	CY	1.000	1.000
0110	416.1715	CONCRETE PAVEMENT REPAIR SHES	SY	3,520.000	3,520.000
0120	502.0717. S	CRACK SEALING EPOXY	LF	1,090.000	1,090.000
0130	502.3200	PROTECTIVE SURFACE TREATMENT	SY	174.000	174.000
0140	509.0301	PREPARATION DECKS TYPE 1	SY	146.000	146.000
0150	509.0302	PREPARATION DECKS TYPE 2	SY	59.000	59.000
0160	509.1500	CONCRETE SURFACE REPAIR	SF	139.000	139.000
0170	509.9010. S	REMOVING ASPHALTIC CONCRETE DECK OVERLAY (STRUCTURE) 01. B-11-40	SY	605.000	605.000
0180	509.9010. S	REMOVING ASPHALTIC CONCRETE DECK OVERLAY (STRUCTURE) 02. B-11-41	SY	605.000	605.000
0190	509.9020. S	EPOXY CRACK SEALING	LF	47.000	47.000
0200	509.9050. S	CLEANING PARAPETS	LF	436.000	436.000
0210	603.8000	CONCRETE BARRIER TEMPORARY PRECAST DELIVERED	LF	1,300.000	1,300.000
0220	603.8125	CONCRETE BARRIER TEMPORARY PRECAST INSTALLED	LF	5,800.000	5,800.000
0230	606.0200	RI PRAP MEDIUM	CY	2.000	2.000
0240	606.0300	RI PRAP HEAVY	CY	10.000	10.000
0250	614.0010	BARRIER SYSTEM GRADING SHAPING FINISHING	EACH	4.000	4.000
0260	614.0905	CRASH CUSHIONS TEMPORARY	EACH	2.000	2.000
0270	614.0920	SALVAGED RAIL	LF	595.000	595.000
0280	614.0925	SALVAGED GUARDRAIL END TREATMENTS	EACH	2.000	2.000
0290	614.2300	MGS GUARDRAIL 3	LF	790.000	790.000
0300	614.2500	MGS THRIE BEAM TRANSITION	LF	160.000	160.000
0310	614.2610	MGS GUARDRAIL TERMINAL EAT	EACH	4.000	4.000
0320	619.1000	MOBILIZATION	EACH	1.000	1.000
0330	628.1504	SILT FENCE	LF	560.000	560.000
0340	628.1520	SILT FENCE MAINTENANCE	LF	560.000	560.000
0350	642.5001	FIELD OFFICE TYPE B	EACH	1.000	1.000
0360	643.0200	TRAFFIC CONTROL SURVEILLANCE AND MAINTENANCE (PROJECT) 01. 1011-03-78	DAY	39.000	39.000
0370	643.0300	TRAFFIC CONTROL DRUMS	DAY	4,902.000	4,902.000
0380	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	276.000	276.000
0390	643.0705	TRAFFIC CONTROL WARNING LIGHTS TYPE A	DAY	552.000	552.000
0400	643.0715	TRAFFIC CONTROL WARNING LIGHTS TYPE C	DAY	2,400.000	2,400.000
0410	643.0800	TRAFFIC CONTROL ARROW BOARDS	DAY	156.000	156.000
0420	643.0900	TRAFFIC CONTROL SIGNS	DAY	5,514.000	5,514.000
0430	643.1050	TRAFFIC CONTROL SIGNS PCMS	DAY	234.000	234.000
0440	645.0130	GEOTEXTILE FABRIC TYPE R	SY	15.000	15.000
0450	646.0106	PAVEMENT MARKING EPOXY 4-INCH	LF	11,810.000	11,810.000
0460	646.0600	REMOVING PAVEMENT MARKINGS	LF	11,410.000	11,410.000

DATE 17OCT14		E S T I M A T E O F Q U A N T I T I E S			
LINE					1011-03-78
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0470	649.0300	TEMPORARY PAVEMENT MARKING REFLECTIVE TAPE 4-INCH	LF	36,580.000	36,580.000
0480	650.9910	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) 01. 1011-03-78	LS	1.000	1.000
0490	650.9920	CONSTRUCTION STAKING SLOPE STAKES	LF	205.000	205.000
0500	690.0250	SAWING CONCRETE	LF	2,760.000	2,760.000
0510	SPV.0035	SPECIAL 01. CONCRETE MASONRY OVERLAY DECK PATCHING	CY	45.000	45.000
0520	SPV.0045	SPECIAL 01. PCMS REMOTE COMMUNICATIONS	DAY	117.000	117.000
0530	SPV.0090	SPECIAL 01. SAW, ROUTE AND SEAL CONSTRUCTION JOINTS	LF	224.000	224.000
0540	SPV.0090	SPECIAL 02. TEMPORARY SURFACED CONSTRUCTION ROUTE	LF	200.000	200.000
0550	SPV.0090	SPECIAL 03. REPLACE SHOULDER RUMBLE STRIPS	LF	1,070.000	1,070.000
0560	SPV.0180	SPECIAL 01. REMOVING CONCRETE MASONRY OVERLAY DELAMINATIONS	SY	585.000	585.000
0570	SPV.0180	SPECIAL 02. RESTORING RUMBLE STRIPS	SY	1,090.000	1,090.000
0580	SPV.0180	SPECIAL 03. FILLING RUMBLE STRIPS	SY	1,090.000	1,090.000
0590	SPV.0195	SPECIAL 01. POLYMER MODIFIED ASPHALT OVERLAY	TON	329.000	329.000

REMOVING SURFACE DRAINS		
204.0190		
REMOVING SURFACE DRAINS (EACH)		
STATION	LOCATION	
1309WB'+46	LT	1
TOTAL		1

REMOVING BURIED BEAM GUARD TERMINALS		
204.9060.S		
REMOVING BURIED BEAM GUARD TERMINALS (EACH)		
STATION	LOCATION	
1311'EB'+75	LT	1
1308WB'+10	LT	1
TOTAL		2

BASE AGGREGATE				
			305.0110	305.0120
			BASE AGGREGATE DENSE 3/4-INCH	BASE AGGREGATE DENSE 1-1/4-INCH
STATION	- STATION	LOCATION	(TON)	(TON)
1310'EB'+21	- 1313'EB'+12	LT	28	70
1310'EB'+29	- 1313'EB'+19	RT	30	72
1306WB'+61	- 1313WB'+51	LT	27	70
1306WB'+68	- 1309WB'+58	RT	25	68
TOTAL			110	280

NOTE: 3/4-INCH AGGREGATE USED FOR FILLING OLD POST HOLES AND 4-INCH THICK LAYER ON EAT FLAIRS. 1-1/4-INCH AGGREGATE USED FOR 6 -INCH THICK LAYER ON EAT FLAIRS.

REMOVING PAVEMENT BUTT JOINTS			
204.0105			
REMOVING PAVEMENT BUTT JOINTS (SY)			
STATION	- STATION	LOCATION	
1308'EB'+79	- 1309'EB'+24	MAINLINE	295
1310'EB'+21	- 1310'EB'+77	MAINLINE	360
1309WB'+17	- 1309WB'+59	MAINLINE	270
1310WB'+56	- 1311WB'+16	MAINLINE	375
TOTAL			1300

CONCRETE PAVEMENT REPAIR SHES				
416.1715				
PAVEMENT REPAIR SHES (SY)				
STATION	- STATION	LOCATION		
1310'EB'+21	- 1328'EB'+96	RT	135	
1310'EB'+21	- 1328'EB'+96	LT	600	
1299'EB'+94	- 1309'EB'+24	RT	380	
1299'EB'+94	- 1309'EB'+24	LT	645	
1287WB'+84	- 1309WB'+59	RT	380	
1287WB'+84	- 1309WB'+59	LT	911	
1310WB'+56	- 1319WB'+86	RT	179	
1310WB'+56	- 1319WB'+86	LT	290	
TOTAL			3,520	

RIPRAP AND GEOTEXTILE FABRIC			
		606.0200	645.0130
		RIPRAP MEDIUM	GEOTEXTILE FABRIC TYPE R
STATION	LOCATION	(CY)	(SY)
1309WB'+45	LT	2	15
TOTAL		2	15

PAVEMENT TIES			
416.0610			
DRILED TIE BARS (EACH)			
STATION	- STATION	LOCATION	
1310'EB'+21	- 1328'EB'+96	RT	61
1310'EB'+21	- 1328'EB'+96	LT	271
1299'EB'+94	- 1309'EB'+24	RT	171
1299'EB'+94	- 1309'EB'+24	LT	291
1287WB'+84	- 1309WB'+59	LT	171
1287WB'+84	- 1309WB'+59	RT	411
1310WB'+56	- 1319WB'+86	LT	81
1310WB'+56	- 1319WB'+86	RT	131
TOTAL			1,588

NOTE: TO TIE SHOULDER TO PAVEMENT

POLYMER MODIFIED ASPHALT OVERLAY			
SPV.0195.01			
POLYMER MODIFIED ASPHALT OVERLAY (TON)			
STATION	- STATION	LOCATION	
1308'EB'+79	- 1309'EB'+24	MAINLINE	34
1310'EB'+21	- 1310'EB'+77	MAINLINE	43
1309WB'+17	- 1309WB'+59	MAINLINE	32
1310WB'+56	- 1311WB'+16	MAINLINE	46
TOTAL			155

CONCRETE BARRIER TEMPORARY							
			603.8000	603.8125	603.8125	614.0905	
			CONCRETE BARRIER TEMPORARY PRECAST DELIVERED	CONCRETE BARRIER TEMPORARY PRECAST INSTALLED	*CONCRETE BARRIER TEMPORARY PRECAST INSTALLED	CRASH CUSHIONS TEMPORARY	
STATION	-	STATION	LOCATION	(LF)	(LF)	(LF)	(EACH)
1305'EB'+21	-	1311'EB'+71	MAINLINE	650	650	2,250	1
1305'WB'+56	-	1312'WB'+06	MAINLINE	650	650	2,250	1
TOTAL				1,300	1,300	4,500	2

\* NOTE: FOR REPOSITIONING BARRIER.

ALL QUANTITIES SHOWN ARE ASSOCIATED WITH GROUP 0010 – ROADWAY ITEMS

TRAFFIC CONTROL

		643.0200	643.0300	643.0420	643.0705	643.0715	643.0800	643.0900	643.1050	SPV.0045.01	
		TRAFFIC CONTROL SURVEILLANCE AND MAINTENANCE	TRAFFIC CONTROL DRUMS	TRAFFIC CONTROL BARRICADES TYPE III	TRAFFIC CONTROL WARNING LIGHTS TYPE A	TRAFFIC CONTROL WARNING LIGHTS TYPE C	TRAFFIC CONTROL ARROW BOARDS	TRAFFIC CONTROL SIGNS	TRAFFIC CONTROL SIGNS PCMS	PCMS REMOTE COMMUNICATIONS	
ROADWAY	LOCATION	DURATION (DAYS)	(DAY)	(DAY)	(DAY)	(DAY)	(DAY)	(DAY)	(DAY)	(DAY)	
STAGE 1											
IH 39/90/94	EB	6	6	354	12	24	96	12	450	18	12
IH 39/90/94	WB	6		354	12	24	96	12	306	18	6
STAGE 2											
IH 39/90/94	EB	15	15	960	60	120	540	30	1,275	45	30
IH 39/90/94	WB	15		960	60	120	540	30	915	45	15
STAGE 3											
IH 39/90/94	EB	15	15	960	60	120	540	30	1,275	45	30
IH 39/90/94	WB	15		960	60	120	540	30	915	45	15
STAGE 4											
IH 39/90/94	EB	3	3	177	6	12	24	6	225	9	6
IH 39/90/94	WB	3		177	6	12	24	6	153	9	3
TOTAL			39	4,902	276	552	2,400	156	5,514	234	117

GUARDRAIL

		614.2500	614.2300	614.2610
		MGS THRIE BEAM TRANSITION	MGS GUARDRAIL 3	MGS GUARDRAIL TERMINAL EAT
STATION	LOCATION	(LF)	(LF)	(EACH)
1310'EB'+21 - 1313'EB'+12	LT	40	198	1
1310'EB'+29 - 1313'EB'+19	RT	40	197	1
1306'WB'+61 - 1313'WB'+51	LT	40	198	1
1306'WB'+68 - 1309'WB'+58	RT	40	197	1
TOTAL		160	790	4

SALVAGED RAIL

		614.0920
		SALVAGED RAIL
STATION	LOCATION	(LF)
1310'EB'+21 - 1311'EB'+63	LT	145
1310'EB'+29 - 1313'EB'+76	RT	150
1308'WB'+06 - 1313'WB'+58	LT	150
1308'WB'+08 - 1309'WB'+58	RT	150
TOTAL		595

BARRIER SYSTEM GRADING SHAPING FINISHING

		614.0010	FOR INFORMATIONAL PURPOSES ONLY				
		BARRIER SYSTEM GRADING SHAPING FINISHING	BORROW	SALVAGED TOPSOIL	FERTILIZER TYPE B	SEEDING MIXTURE NO. 20	EROSION MAT CLASS I SEEDING TEMPORARY TYPE B
STATION	LOCATION	(EACH)	(CY)	(SY)	(CWT)	(LB)	(SY)
1313'EB'+12	EB LT APPROACH	1	35	100	0.1	4	100
1313'EB'+19	EB RT APPROACH	1	22	71	0.1	3	71
1306'WB'+69	WB RT APPROACH	1	106	169	0.1	5	169
1306'WB'+61	WB LT APPROACH	1	47	130	0.1	4	130
TOTAL		4	210	470	0.4	15	470

SALVAGED GUARD RAIL END TREATMENTS

		614.0925
		SALVAGED GUARD RAIL END TREATMENTS
STATION	LOCATION	(EACH)
1311'EB'+60	RT	1
1308'WB'+10	RT	1
TOTAL		2

CONSTRUCTION STAKING

		650.9910	650.9920
		CONSTRUCTION STAKING SUPPLEMENTAL CONTROL	CONSTRUCTION STAKING SLOPE STAKES
STATION	LOCATION	(LS)	(LF)
1312'EB'+68 - 1313'EB'+19	RT		52
1312'EB'+62 - 1313'EB'+12	LT		51
1306'EB'+60 - 1307'WB'+11	LT		51
1306'WB'+69 - 1307'WB'+19	RT		51
PROJECT		1	
TOTAL		1	205

SAWING CONCRETE

		690.0250
		SAWING CONCRETE
STATION	LOCATION	(LF)
1310'EB'+21 - 1328'EB'+96	RT	120
1310'EB'+21 - 1328'EB'+96	LT	480
1299'EB'+94 - 1309'EB'+24	RT	300
1299'EB'+94 - 1309'EB'+24	LT	600
1287'WB'+84 - 1309'WB'+59	RT	300
1287'WB'+84 - 1309'WB'+59	RT	600
1310'WB'+56 - 1319'WB'+86	RT	160
1310'WB'+56 - 1319'WB'+86	RT	200
TOTAL		2,760

SILT FENCE

		628.1504	628.1520
		SILT FENCE	SILT FENCE MAINTENANCE
STATION	LOCATION	(LF)	(LF)
1306'WB'+18 - 1307'WB'+50	LT	140	140
1306'WB'+19 - 1307'WB'+50	RT	150	150
1312'EB'+40 - 1313'EB'+58	LT	140	140
1312'EB'+40 - 1313'EB'+57	RT	130	130
TOTAL		560	560

CONCRETE SUFRACE DRAINS

		416.1010
		CONCRETE SUFRACE DRAINS
STATION	LOCATION	(CY)
1309'WB'+46	LT	1
TOTAL		1

ALL QUANTITIES SHOWN ARE ASSOCIATED WITH GROUP 0010 – ROADWAY ITEMS

PAVEMENT MARKING

				646.0106	646.0600	649.0300	
				PAVEMENT MARKING EPOXY 4-INCH (LF)	REMOVING PAVEMENT MARKINGS (LF)	TEMPORARY PAVEMENT MARKING REFLECTIVE TAPE 4-INCH YELLOW (LF)	WHITE (LF)
STATION	-	STATION	LOCATION				
STAGE 1							
1280'WB'+03	-	1287'WB'+83	LANE SKIPS		205		
1331'EB'+97	-	1339'EB'+77	LANE SKIPS		205		
STAGE 2							
1312'WB'+07	-	1317'WB'+07	LANE SKIPS		125		
1292'WB'+58	-	1297'WB'+58	LANE SKIPS		125		
1280'WB'+03	-	1287'WB'+83	LANE SKIPS		200		
1292'WB'+58	-	1317'WB'+07	YELLOW EDGE LINE		2,450		
1280'WB'+02	-	1317'WB'+07	WHITE EDGE LINE				3,705
1287'WB'+82	-	1317'WB'+07	WHITE CL				2,925
1292'WB'+83	-	1317'WB'+07	YELLOW EDGE LINE			2,450	
1280'WB'+02	-	1287'WB'+83	LANE SKIPS				65
1302'EB'+97	-	1307'EB'+73	LANE SKIPS		125		
1322'EB'+22	-	1327'EB'+22	LANE SKIPS		125		
1331'EB'+97	-	1339'EB'+77	LANE SKIPS		200		
1302'EB'+73	-	1327'EB'+22	YELLOW EDGE LINE		2,450		
1302'EB'+73	-	1339'EB'+77	WHITE EDGE LINE				3,705
1302'EB'+73	-	1331'EB'+97	WHITE CL				2,925
1302'EB'+73	-	1327'EB'+22	YELLOW EDGE LINE			2,450	
1331'EB'+97	-	1339'EB'+77	LANE SKIPS				65
STAGE 3							
1312'WB'+07	-	1317'WB'+07	LANE SKIPS		125		
1292'WB'+58	-	1297'WB'+58	LANE SKIPS		125		
1292'WB'+58	-	1317'WB'+07	WHITE EDGE LINE		2,350		
1280'WB'+02	-	1287+WB'+82	LANE SKIPS				65
1280'WB'+02	-	1317'WB'+07	YELLOW EDGE LINE			3,705	
1292'WB'+58	-	1317'WB'+07	WHITE EDGE LINE				2,450
1287'WB'+82	-	1317'WB'+07	WHITE CL				2,925
1312'WB'+07	-	1317'WB'+07	LANE SKIPS	125			
1292'WB'+58	-	1297'WB'+58	LANE SKIPS	125			
1292'WB'+58	-	1317'WB'+07	YELLOW EDGE LINE	2,450			
1280'WB'+02	-	1287'WB'+82	LANE SKIPS	200			
1309'WB'+08	-	1311'WB'+07	LANE SKIPS	50			
1302'EB'+97	-	1307'EB'+73	LANE SKIPS		125		
1322'EB'+22	-	1327'EB'+22	LANE SKIPS		125		
1302'EB'+73	-	1327'EB'+22	WHITE EDGE LINE		2,350		
1331'EB'+97	-	1339'EB'+77	LANE SKIPS				65
1302'EB'+73	-	1339'EB'+77	YELLOW EDGE LINE			3,705	
1302'EB'+73	-	1327'EB'+22	WHITE EDGE LINE				2,450
1302'EB'+73	-	1331'EB'+97	WHITE CL				2,925
1302'EB'+97	-	1307'EB'+73	LANE SKIPS	125			
1322'EB'+22	-	1327'EB'+22	LANE SKIPS	125			
1302'EB'+73	-	1327'EB'+22	YELLOW EDGE LINE	2,450			
1331'EB'+97	-	1339'EB'+77	LANE SKIPS	200			
1308'EB'+73	-	1310'EB'+72	LANE SKIPS	50			
STAGE 4							
1280'WB'+02	-	1287'WB'+82	LANE SKIPS	200			
1292'WB'+58	-	1317'WB'+07	WHITE EDGE LINE	2,405			
1312'WB'+07	-	1317'WB'+07	LANE SKIPS	125			
1292'WB'+58	-	1297'WB'+58	LANE SKIPS	125			
1309'WB'+08	-	1311'WB'+07	LANE SKIPS	100			
1331'EB'+97	-	1339'EB'+77	LANE SKIPS	200			
1302'EB'+73	-	1327'EB'+22	WHITE EDGE LINE	2,405			
1302'EB'+97	-	1307'EB'+73	LANE SKIPS	125			
1322'EB'+22	-	1327'EB'+22	LANE SKIPS	125			
1308'EB'+73	-	1310'EB'+72	LANE SKIPS	100			
TOTAL				11,810	11,410	12,310	24,270

SAW, ROUTE AND SEAL CONSTRUCTION JOINTS

SPV.0090.01		
SAW, ROUTE AND SEAL (LF)		
STATION	LOCATION	
1309'WB'+58.90	MAINLINE	56
1310'WB'+56.08	MAINLINE	56
1309'EB'+24.71	MAINLINE	56
1310'EB'+21.88	MAINLINE	56
TOTAL		224

FILLING RUMBLE STRIPS

SPV.0180.03			
FILLING RUMBLE STRIPS (SY)			
STATION	-	STATION	LOCATION
1287'WB'+68	-	1320'WB'+02	LT
1287'WB'+69	-	1320'WB'+03	RT
1299'EB'+78	-	1329'EB'+12	LT
1299'EB'+79	-	1329'EB'+13	RT
TOTAL			1,090

RESTORING RUMBLE STRIPS

SPV.0180.02			
RESTORING RUMBLE STRIPS (SY)			
STATION	-	STATION	LOCATION
1287'WB'+68	-	1320'WB'+02	LT
1287'WB'+69	-	1320'WB'+03	RT
1299'EB'+78	-	1329'EB'+12	LT
1299'EB'+79	-	1329'EB'+13	RT
TOTAL			1,090

TEMPORARY SURFACED CONSTRUCTION ROUTE

SPV.0090.02			
TEMPORARY SURFACED CONSTRUCTION ROUTE (LF)			
STATION	-	STATION	LOCATION
1308'WB'+70	-	1309'WB'+70	LT
1310'WB'+50	-	1311'WB'+50	LT
TOTAL			200

REPLACE SHOULDER RUMBLE STRIPS

SPV.0090.03			
REPLACE SHOULDER RUMBLE STRIPS (LF)			
STATION	-	STATION	LOCATION
1310'EB'+21	-	1328'EB'+96	RT
1310'EB'+21	-	1328'EB'+96	LT
1299'EB'+94	-	1309'EB'+24	RT
1299'EB'+94	-	1309'EB'+24	LT
1287'WB'+84	-	1309'WB'+59	LT
1287'WB'+84	-	1309'WB'+59	RT
1310'WB'+56	-	1319'WB'+86	LT
1310'WB'+56	-	1319'WB'+86	RT
TOTAL			1,070

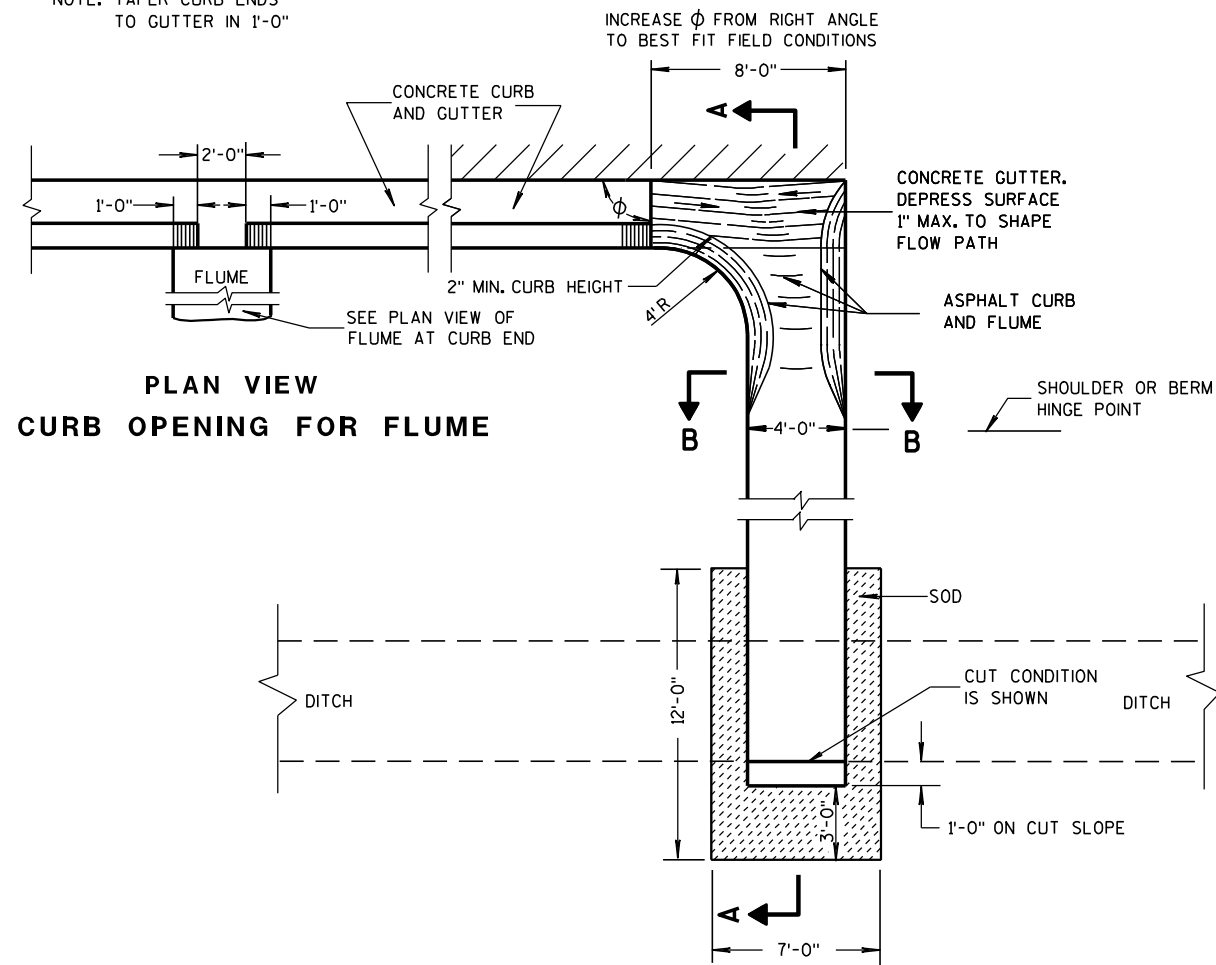
ALL QUANTITIES SHOWN ARE ASSOCIATED WITH GROUP 0010 – ROADWAY ITEMS

Standard Detail Drawing List

08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E09-06	SILT FENCE
13C09-11A	CONCRETE PAVEMENT REPAIR AND REPLACEMENT
13C09-11B	CONCRETE PAVEMENT REPAIR AND REPLACEMENT
13C09-11C	CONCRETE PAVEMENT REPAIR AND REPLACEMENT
14B07-13A	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13B	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13C	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13D	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13E	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13F	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13G	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13H	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B08-01A	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-01B	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-01C	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-01D	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-01E	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B20-11D	STEEL THRIE BEAM STRUCTURE APPROACH, CONNECTION TO SLOPED END PARAPETS
14B42-02A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-02B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-02C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-01A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-01B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-01C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-03A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03F	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15D12-02	TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M. P. H.

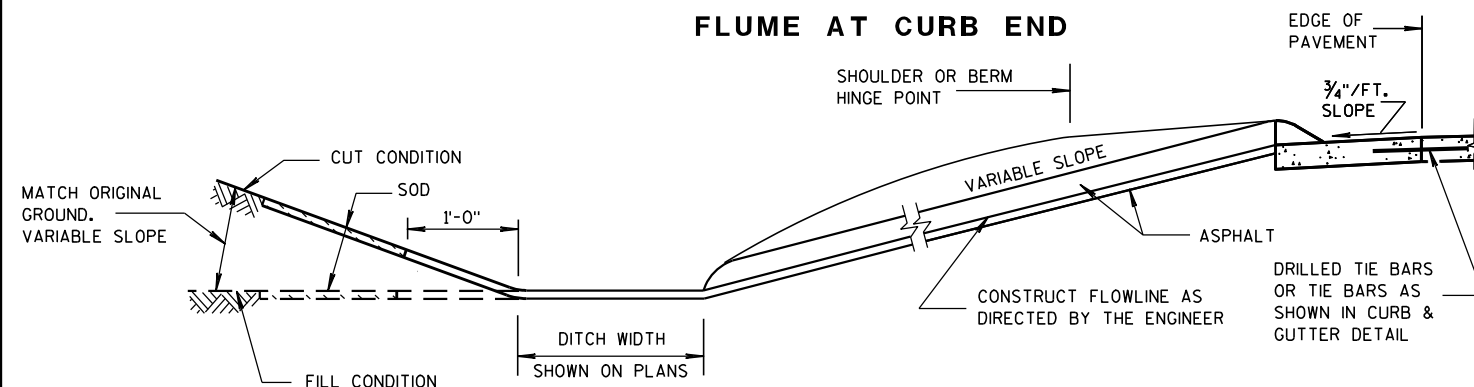
## ASPHALTIC FLUME

NOTE: TAPER CURB ENDS  
TO GUTTER IN 1'-0"

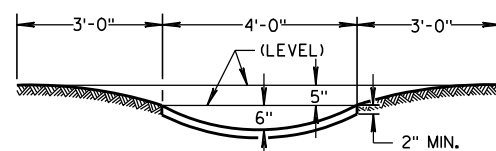


PLAN VIEW  
CURB OPENING FOR FLUME

PLAN VIEW  
FLUME AT CURB END



SECTION A-A



SECTION B-B

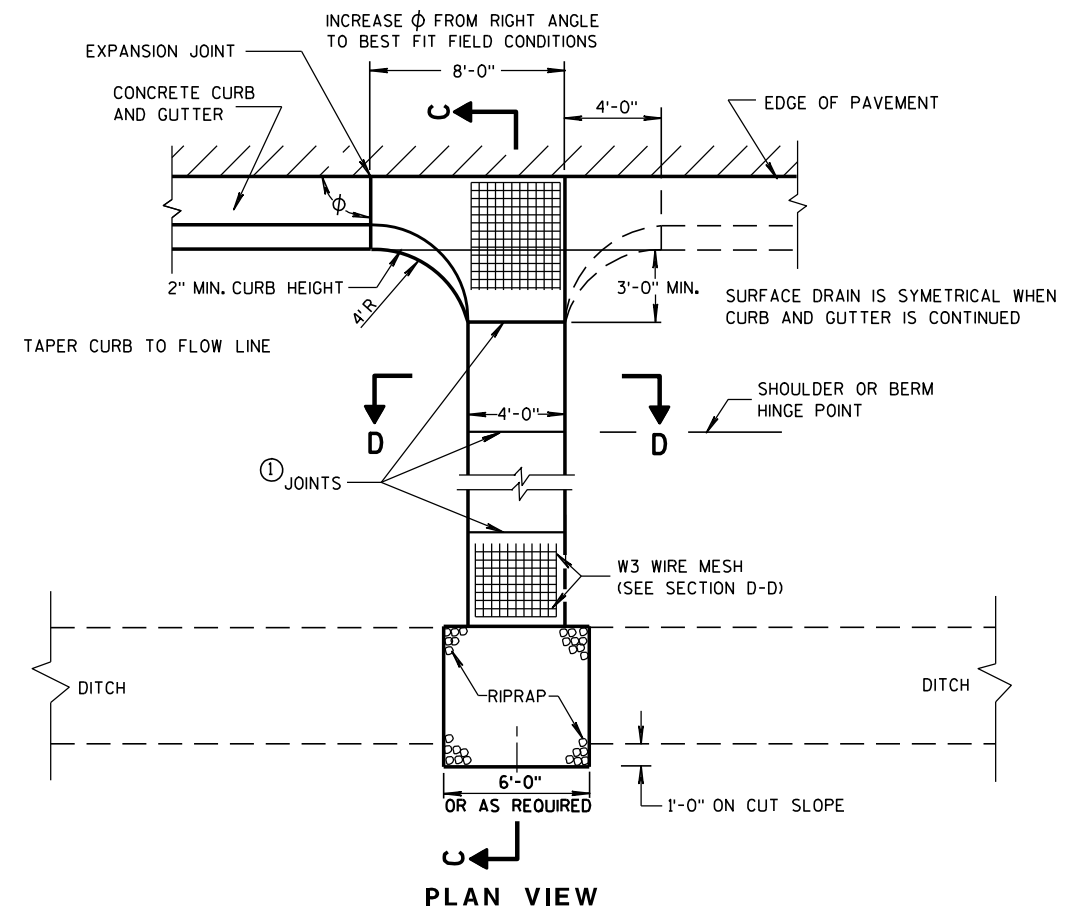
## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

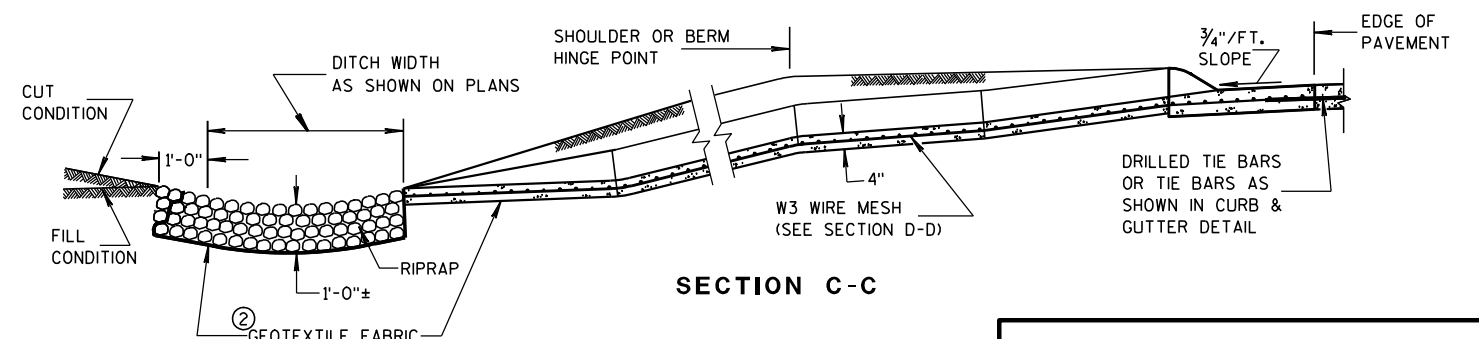
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE 1/8" TO 1/4" INCH WIDE BY 1 1/2" INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

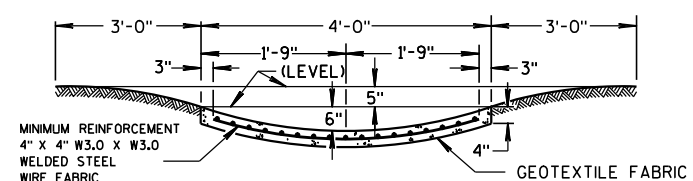
## ③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

## CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

9-4-08

DATE

FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

ENGINEER

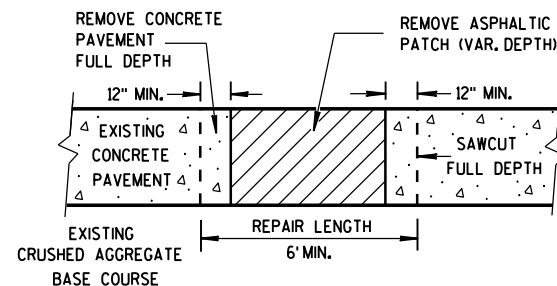
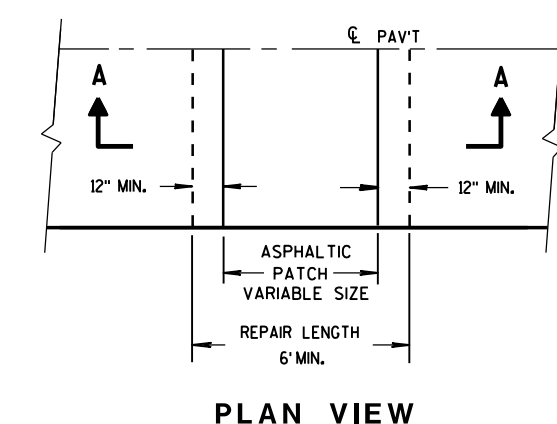




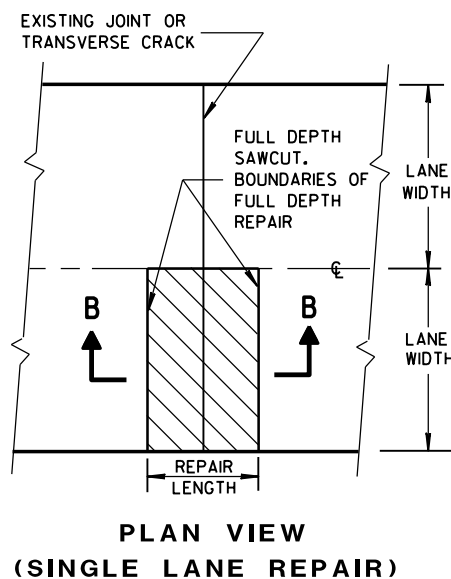
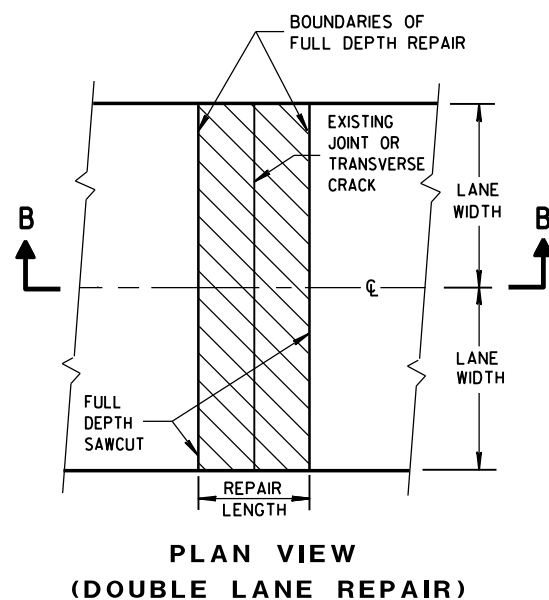
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



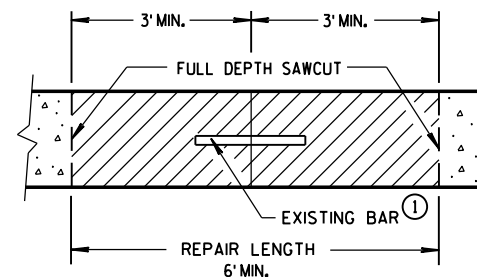
<p style="text-align: center;"><b>SILT FENCE</b></p>	
<p style="text-align: center;"><b>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</b></p>	
<p><b>APPROVED</b></p> <p><u>4-29-05</u></p> <p><b>DATE</b></p>	<p><u>/S/ Beth Cannestra</u></p> <p><b>CHIEF ROADWAY DEVELOPMENT ENGINEER</b></p>



SECTION A-A  
HMA PATCH REMOVAL



FULL DEPTH CONCRETE PAVEMENT REMOVAL  
(SEE NOTE)



SECTION B-B  
CONCRETE REMOVAL

GENERAL NOTES

SAW CUT, DRILL, AND LIFT OUT EXISTING CONCRETE PAVEMENT WITHIN THE BOUNDARIES OF CONCRETE REPAIR AREAS. THE CONTRACTOR MAY MAKE ADDITIONAL SAW CUTS INSIDE THE REPAIR LIMITS TO REDUCE WEIGHT AND SIZE OF CONCRETE PIECES. ADDITIONAL SAW CUTS ARE NOT PAID FOR BY THE DEPARTMENT.

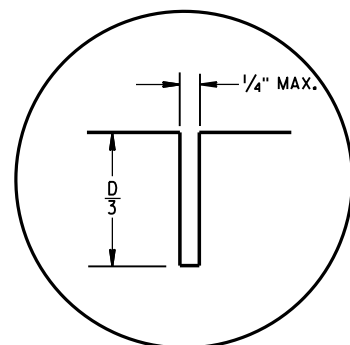
PROVIDE A 6-FOOT MINIMUM DISTANCE FROM BOUNDARIES OF CONCRETE REPAIR AREAS TO ADJACENT TRANSVERSE JOINT OR CRACK IN THE SAME LANE.

THE LENGTH OF THE REPAIRS MAY VARY FROM THE DIMENSIONS SHOWN IF THE EXISTING CONCRETE PAVEMENT IS NONDOWELED AND THE PAVEMENT IS TO BE OVERLAID AFTER REPAIRING.

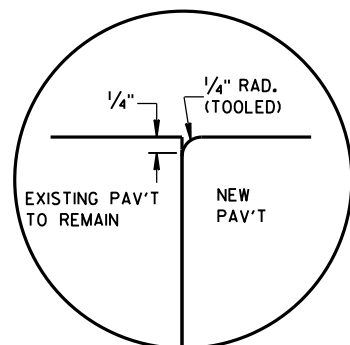
① DOWEL BARS MIGHT NOT EXIST.

TIE BAR TABLE

PAVEMENT DEPTH "D"	CLEAR COVER "C"	MAXIMUM TIE BAR SPACING "S"	
		PAVEMENT WIDTH 24' OR 26'	≥ 30'
6, 6 1/2"	3" ± 1/2"	48"	42"
7, 7 1/2"	3 1/4" ± 1"	45"	36"
8, 8 1/2"	3 3/4" ± 1"	39"	30"
9, 9 1/2"	4 1/4" ± 1"	33"	27"
10, 10 1/2"	4 3/4" ± 1"	30"	24"
11, 11 1/2"	5 1/4" ± 1"	27"	21"
12"	5 3/4" ± 1"	24"	21"

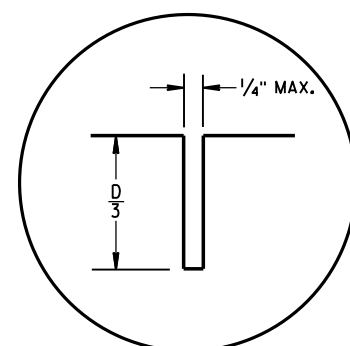


C1

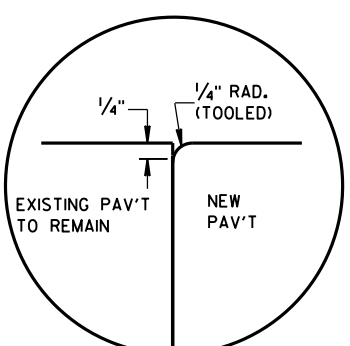


C2

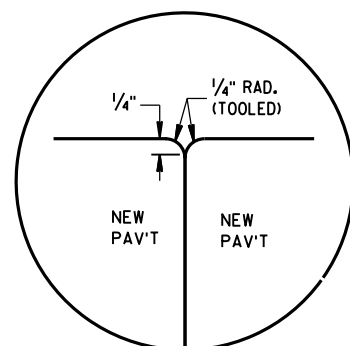
## TRANSVERSE JOINTS



L1

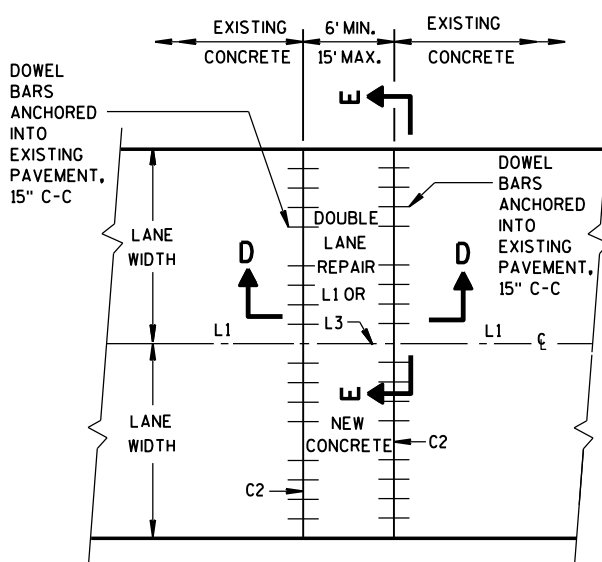


L2



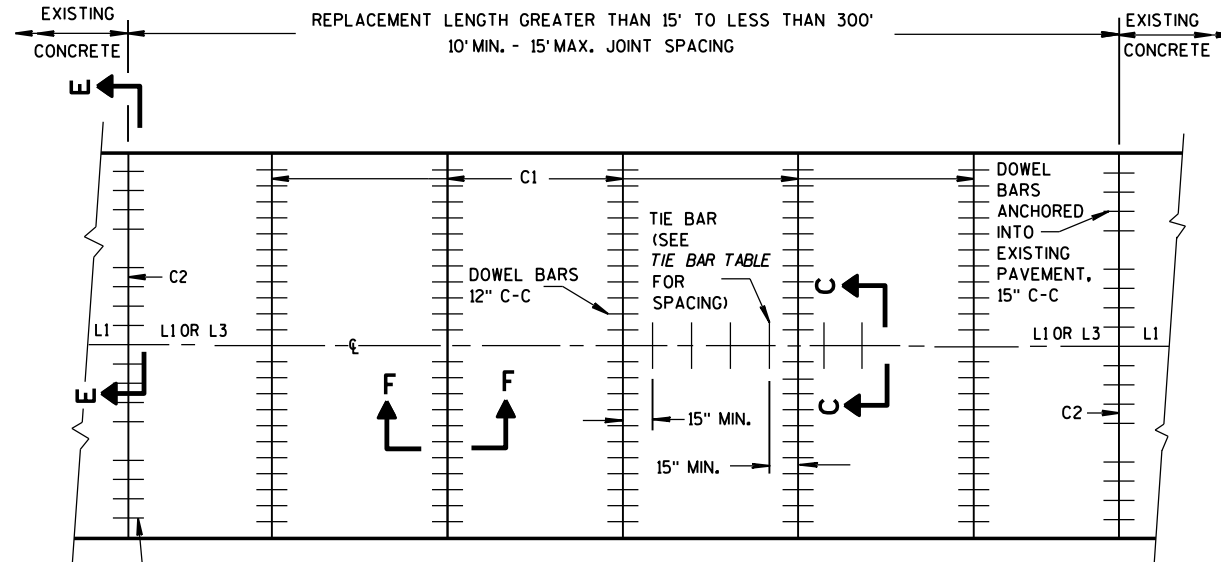
L3

## LONGITUDINAL JOINTS



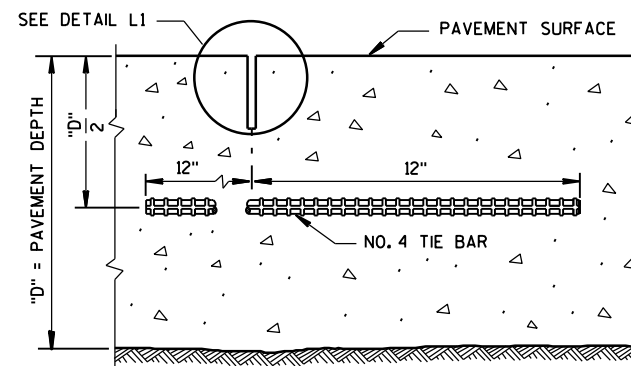
PLAN VIEW

## MULTI-LANE CONCRETE PAVEMENT REPAIR



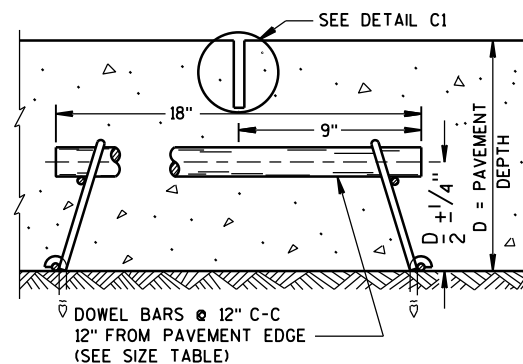
PLAN VIEW

## MULTI-LANE CONCRETE PAVEMENT REPLACEMENT



SECTION C-C

## SAWED LONGITUDINAL JOINT

SECTION F-F  
CONTRACTION JOINT

## GENERAL NOTES

INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

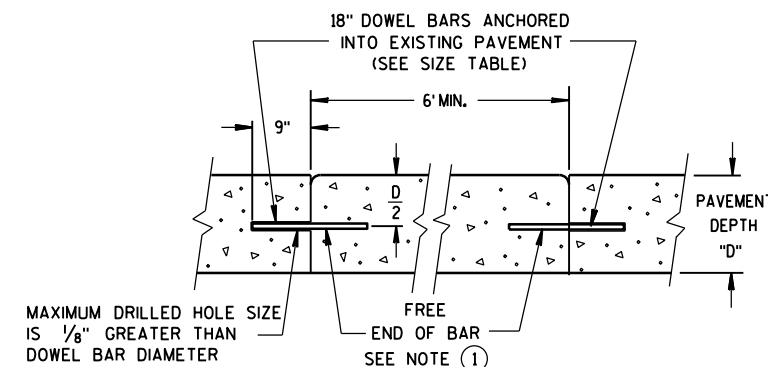
CONCRETE PAVEMENT REPAIRS OF EXISTING NONDOWELED CONCRETE PAVEMENTS DO NOT NEED TO BE DOWELED.

DO NOT SEAL OR FILL JOINTS.

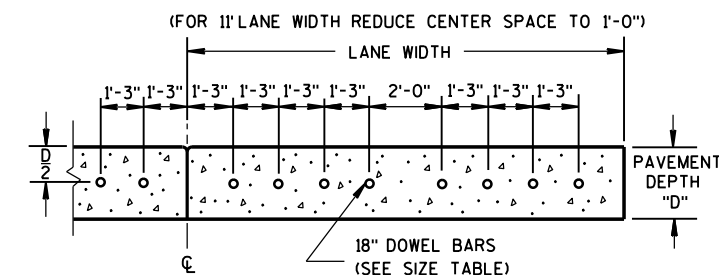
ANCHOR DOWEL BARS AND TIE BARS INTO DRILLED HOLES WITH AN EPOXY.

FOR MULTI-LANE CONCRETE PAVEMENT REPLACEMENTS, PROVIDE A MINIMUM DISTANCE OF 15 INCHES FROM ALL TRANSVERSE JOINTS OR EDGES OF REPLACEMENT TO THE CENTER OF THE TIE BAR NEAREST THAT JOINT OR EDGE.

- ① APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.



SECTION D-D



SECTION E-E

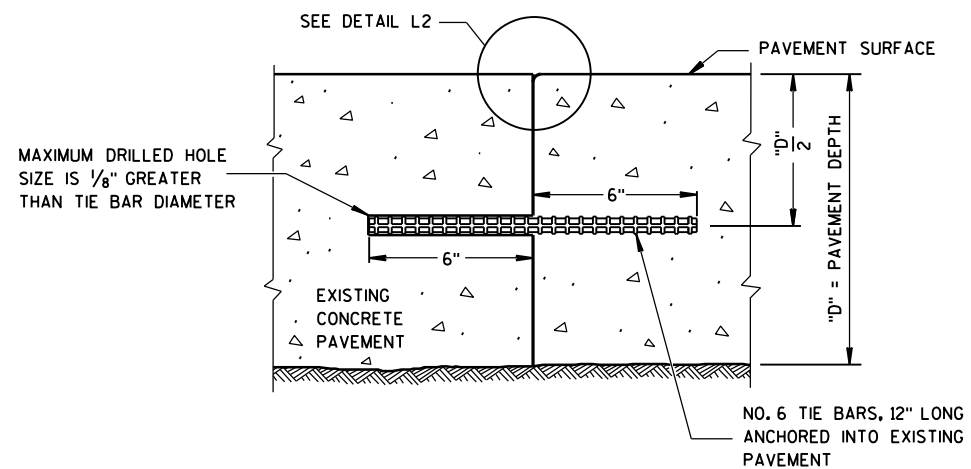
## DRILLED DOWEL BAR CONSTRUCTION JOINT

PAVEMENT DEPTH, DOWEL BAR SIZE  
AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6, 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

CONCRETE PAVEMENT  
REPAIR AND REPLACEMENT

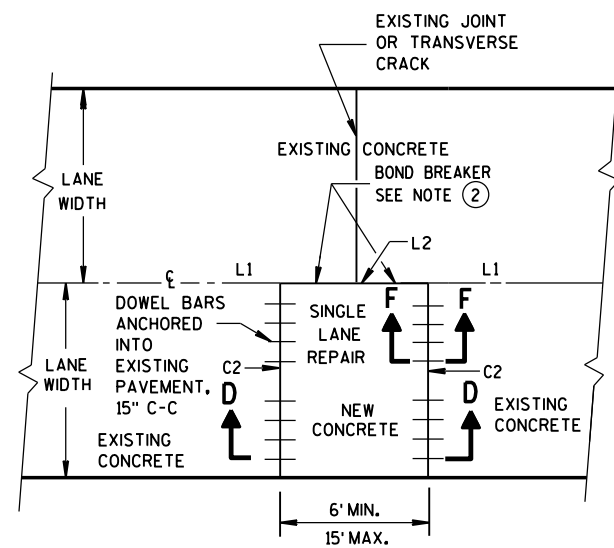
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



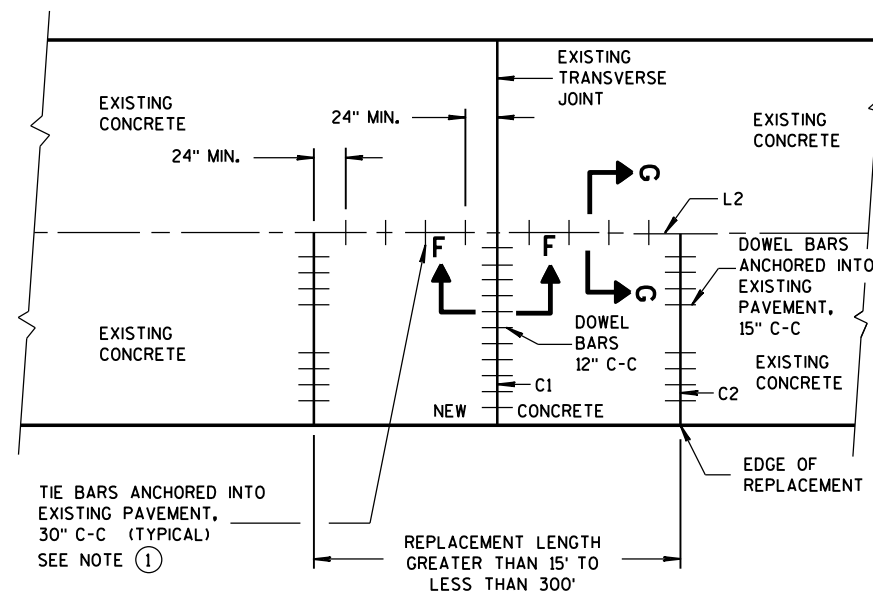
SECTION G-G  
TIE BARS ANCHORED  
INTO EXISTING PAVEMENT

## GENERAL NOTES

- ① WITH THE APPROVAL OF THE ENGINEER, FOR SINGLE LANE PAVEMENT REPLACEMENTS LESS THAN 30 FEET IN LENGTH, THE CONTRACTOR MAY INSTALL DRILLED TIE BARS ON 6:1 SKEW HORIZONTALLY, DIRECTION OF SKEW ALTERNATING WITH EACH SUCCESSIVE BAR. DRIVE SKEWED TIE BARS TO A DEPTH OF 6 INCHES AND TO SUCH A DIAMETER AS TO PROVIDE A TIGHT DRIVEN FIT.
- ② USE AN ENGINEER-APPROVED BOND BREAKER (E.G. RELEASE AGENT, CURING COMPOUND) FOR SINGLE LANE REPAIRS UP TO 15 FEET IN LENGTH.



PLAN VIEW  
SINGLE LANE  
CONCRETE PAVEMENT REPAIR



PLAN VIEW  
SINGLE LANE  
CONCRETE PAVEMENT REPLACEMENT

## CONCRETE PAVEMENT REPAIR AND REPLACEMENT

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

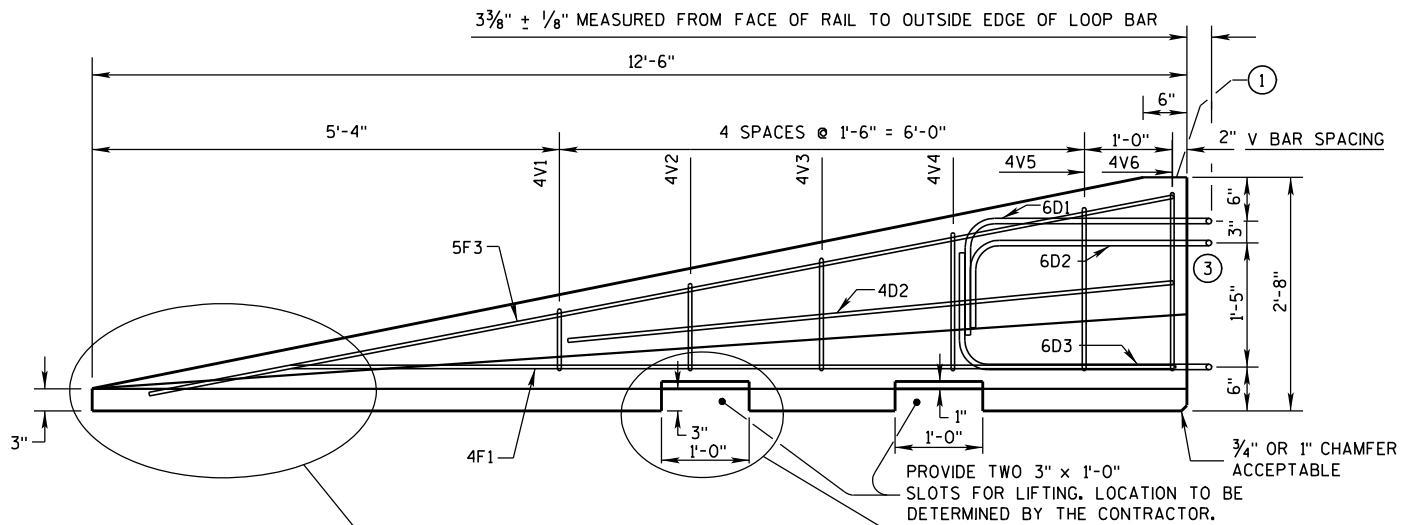
APPROVED

12-2013  
DATE

FHWA

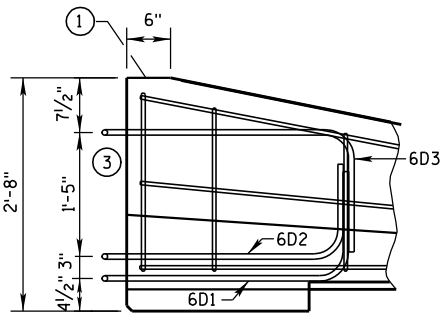
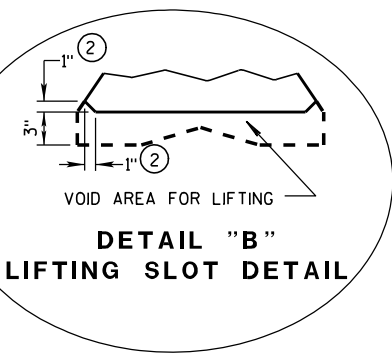
/S/ Deb Bischoff  
PAVEMENT POLICY & DESIGN ENGINEER





SEE DETAIL "C", BENT BAR DETAIL

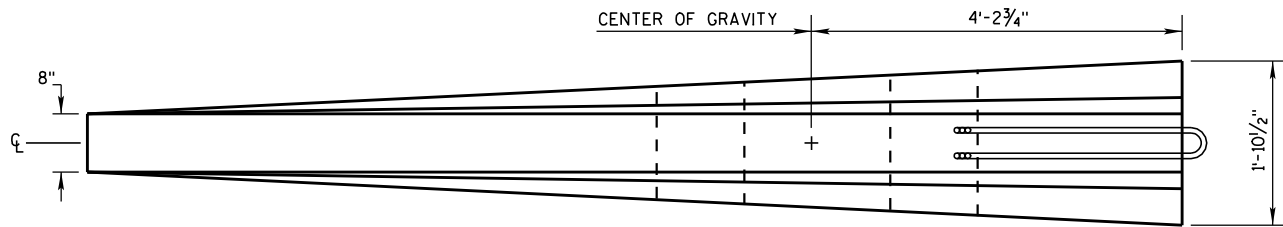
**SIDE ELEVATION**  
(FOR CONNECTION TO LEFT END OF BARRIER)



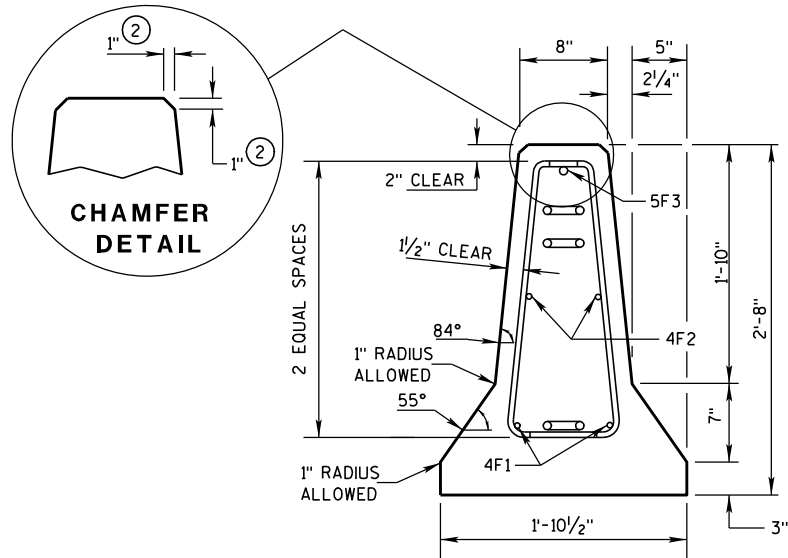
**SIDE ELEVATION**  
LOOP BAR ASSEMBLY INVERTED  
FOR OPPOSITE END.  
(FOR CONNECTION TO RIGHT END OF BARRIER)

**GENERAL NOTES**

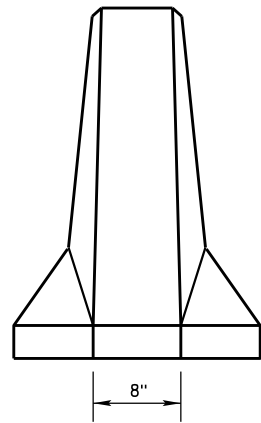
- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:  
a. TYPE W/CBTP  
b. MANUFACTURER  
c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.



**PLAN VIEW**

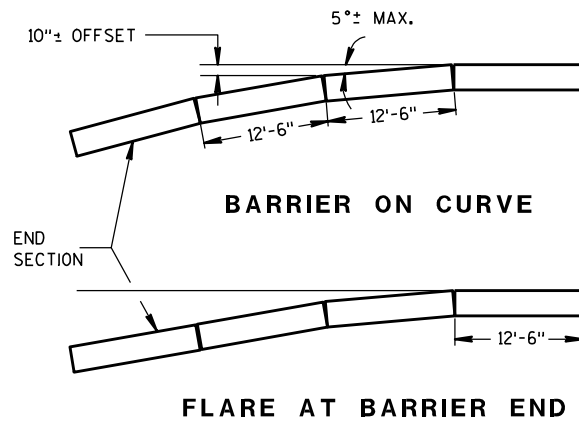


**END SECTION**



**FRONT ELEVATION**

**DETAILS OF BARRIER TAPER SECTION**



POSTED SPEED, (MPH)	FLARE RATE
40 OR LESS	6:1
45 OR GREATER	8:1

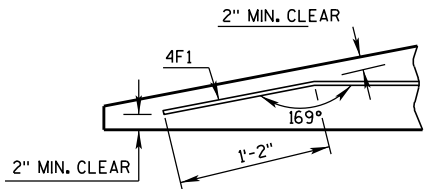
**CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

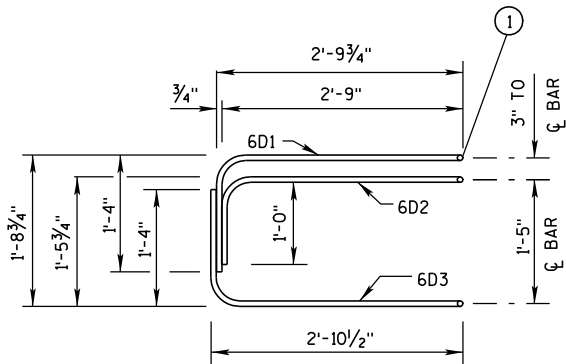
BARRIER TAPER SECTION  
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

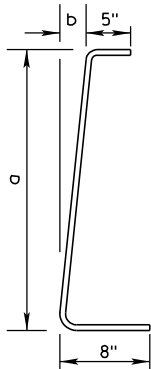
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"  
BENT BAR DETAIL



ELEVATION  
LOOP BAR ASSEMBLY



4V BARS

2 AT EACH SIZE REQUIRED  
FOR STIRRUP ASSEMBLY

BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

TAPER BARRIER SECTION

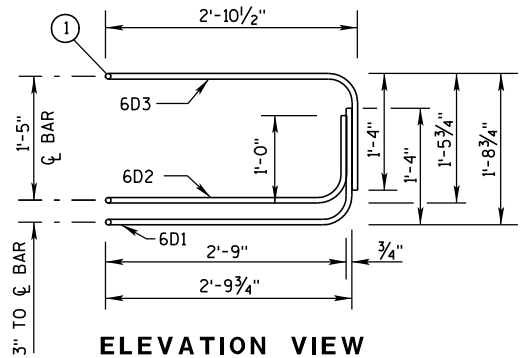
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

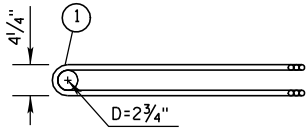
BARRIER SECTION  
BILL OF MATERIALS

(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

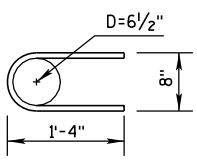


ELEVATION VIEW

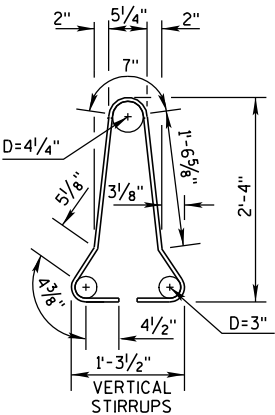


PLAN VIEW  
LOOP BAR ASSEMBLY

(MARKED END SHOWN, INVERT FOR OTHER END)



6A2



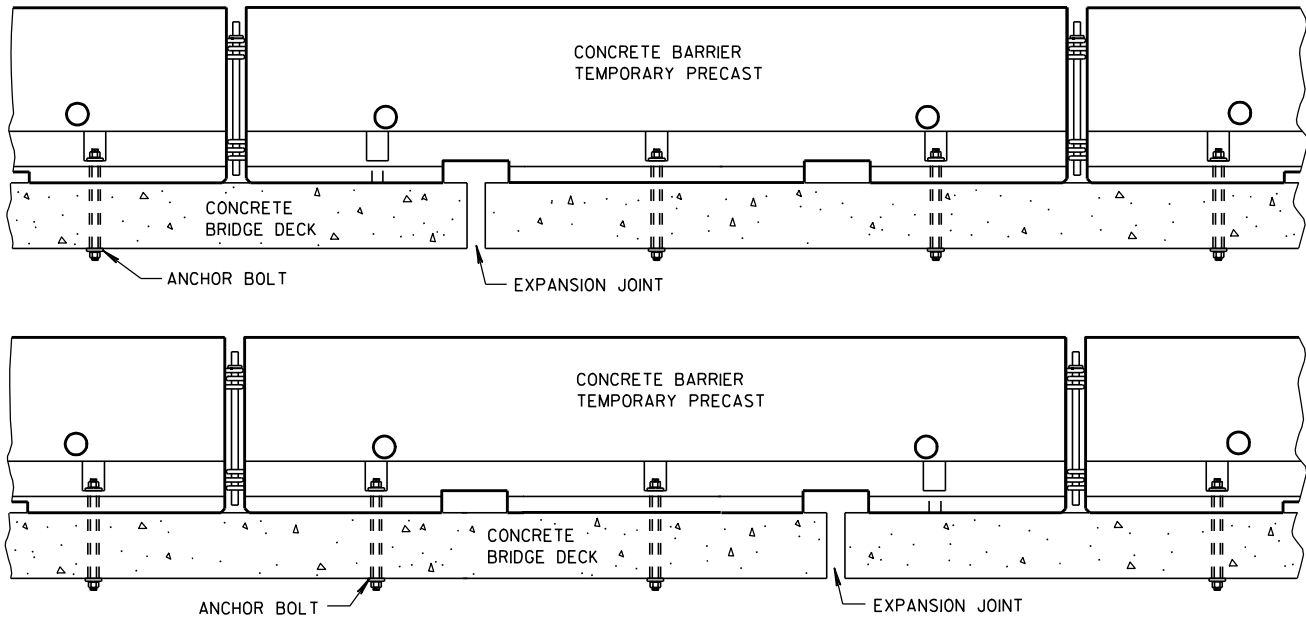
4A1

BARRIER SECTION

CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

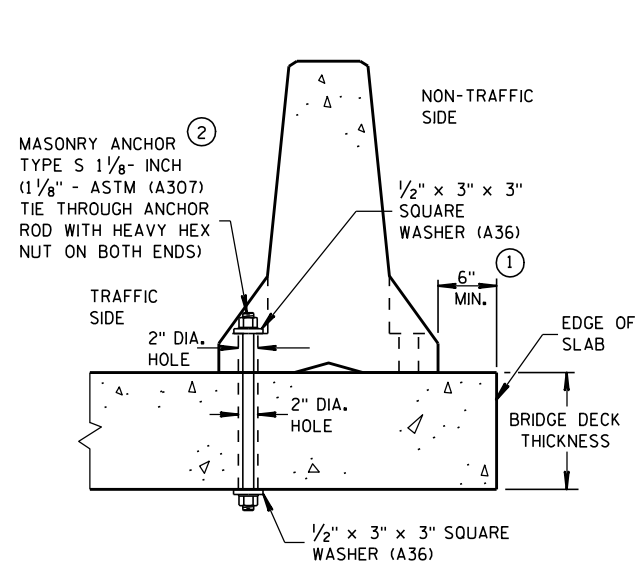
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





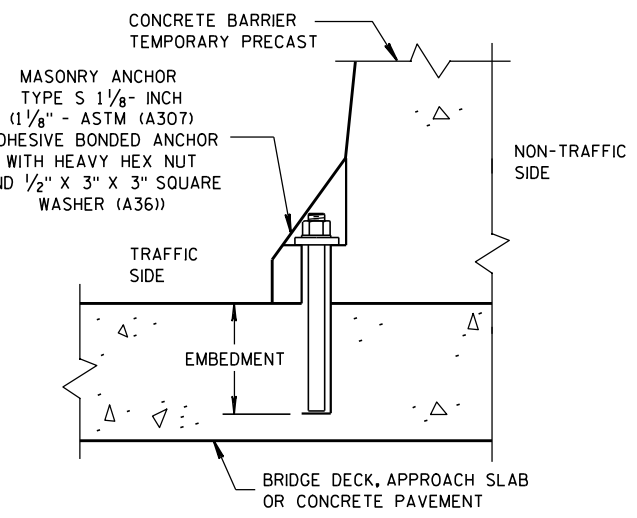
**TREATMENT AT BRIDGE DECK EXPANSION JOINTS**

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



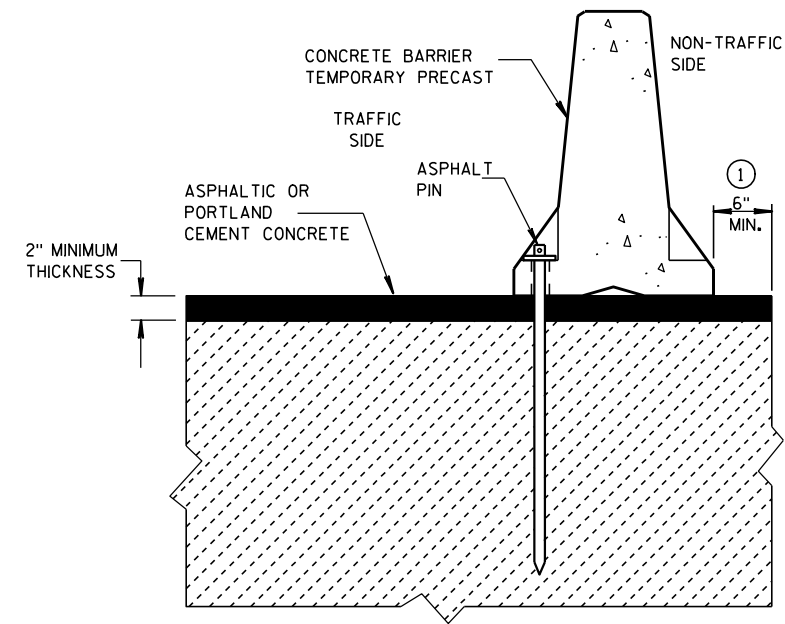
**THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK**

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



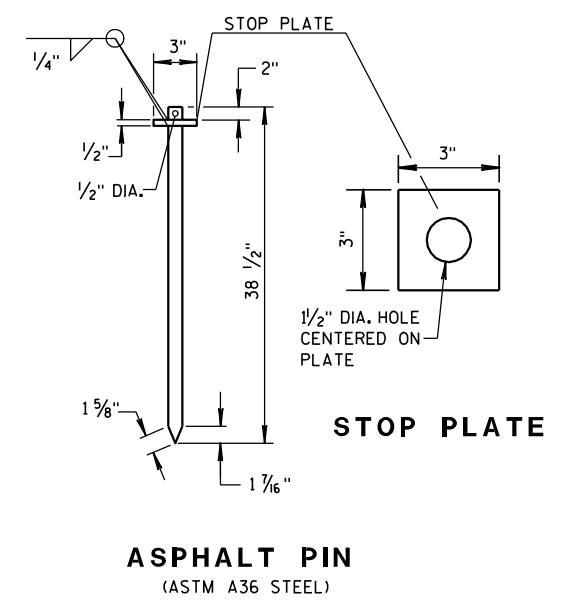
**REMOVABLE ADHESIVE BONDED ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT**

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)

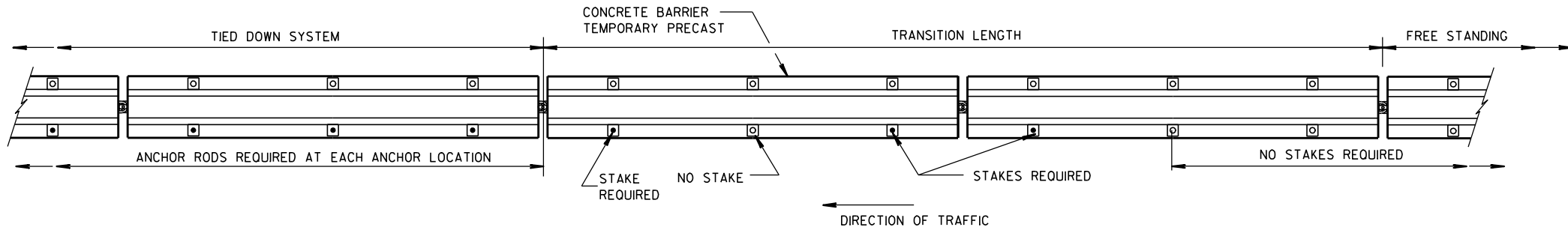


**STAKE DOWN INSTALLATION FOR ASPHALTIC OR PORTLAND CEMENT CONCRETE SURFACE**

(STAKING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST)



**ASPHALT PIN (ASTM A36 STEEL)**



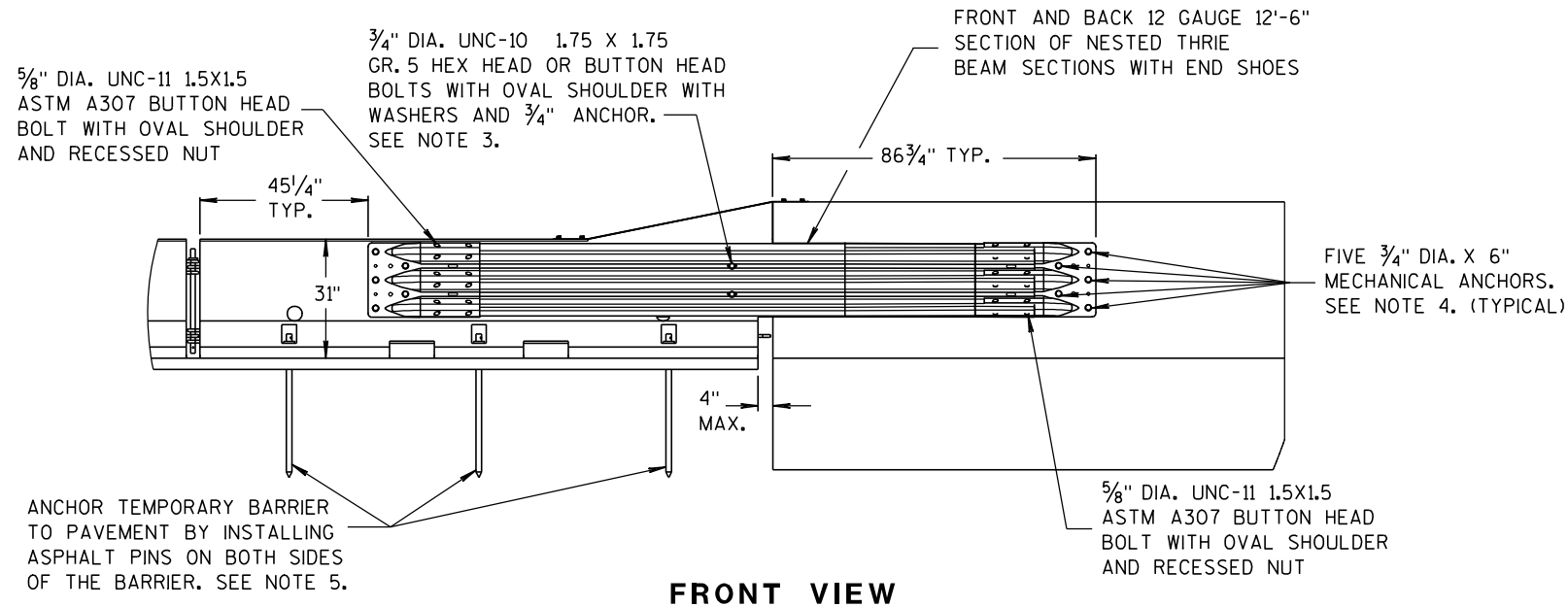
**PLAN VIEW**

**FREE STANDING TRANSITION TO TIED-DOWN SYSTEM**

(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

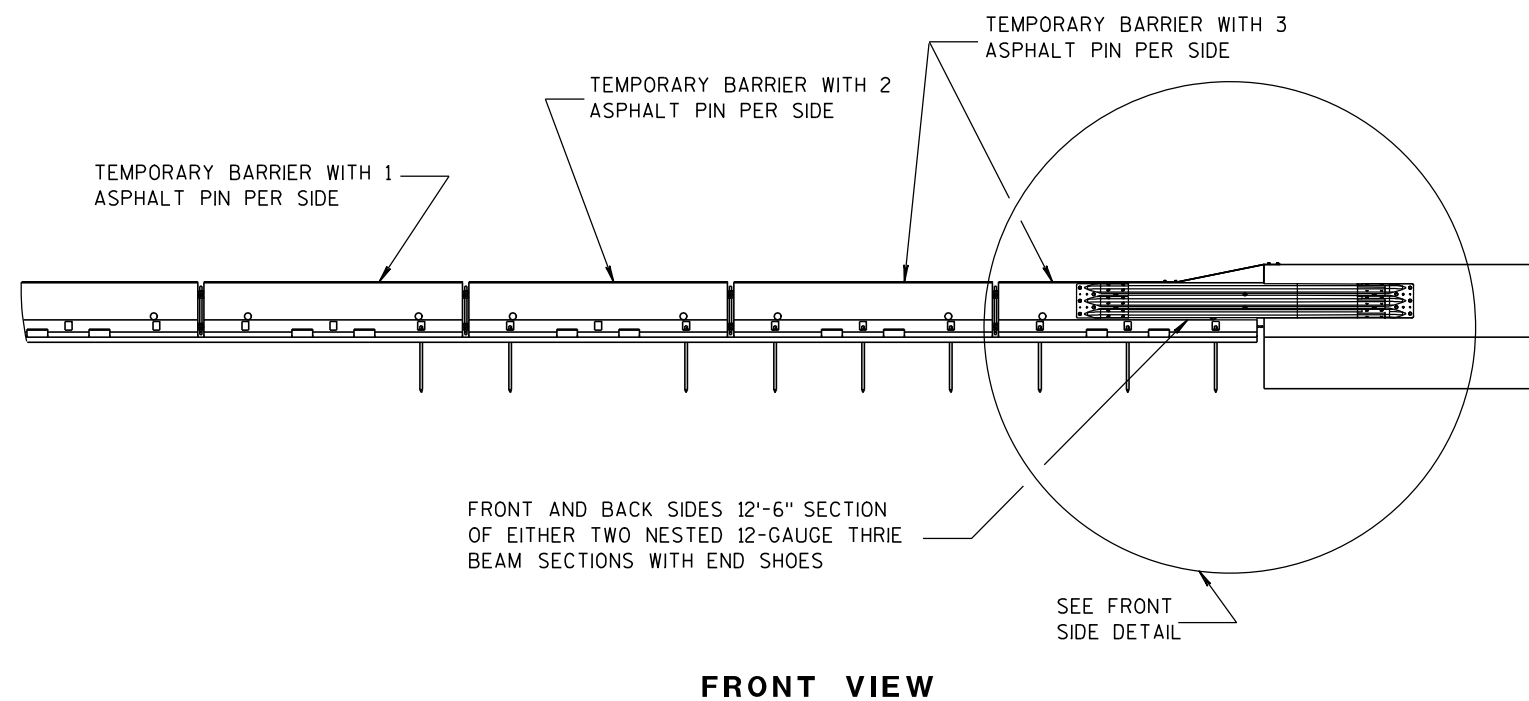
**GENERAL NOTES**

- 1 CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" SHALL BE ANCHORED IF:  
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 4 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 45 MPH OR GREATER, OR  
  
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 2 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 40 MPH OR LESS.
- 2 ANCHORING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST.  
  
WITH THE APPROVAL OF THE ENGINEER, REMOVABLE ADHESIVE BONDED (EPOXY) ANCHOR BOLT INSTALLATION MAY BE USED IN LIEU OF THROUGH BOLTED ANCHOR INSTALLATION. THE ADHESIVE BONDED ANCHOR BOLT MUST BE REMOVABLE. USE ASTM (A307) MASONRY ANCHORS TYPE S 1 1/8-INCH, EMBEDDED TO A DEPTH SUFFICIENT TO DEVELOP THE ULTIMATE CAPACITY OF THE ANCHOR BOLT AND PROVIDE DOCUMENTATION TO CONFIRM THIS.  
  
UPON REMOVAL OR RELOCATION OF THE BARRIER UNITS, REMOVE ALL ANCHOR BOLTS AND COMPLETELY FILL IN THE REMAINING HOLES IN CONCRETE BRIDGE DECKS, CONCRETE APPROACH SLABS AND CONCRETE PAVEMENTS THAT ARE TO REMAIN, WITH A NON-SHRINK COMMERCIAL GROUT OR EPOXY MATERIAL IDENTIFIED ON THE CURRENT WISDOT APPROVED PRODUCTS LIST.

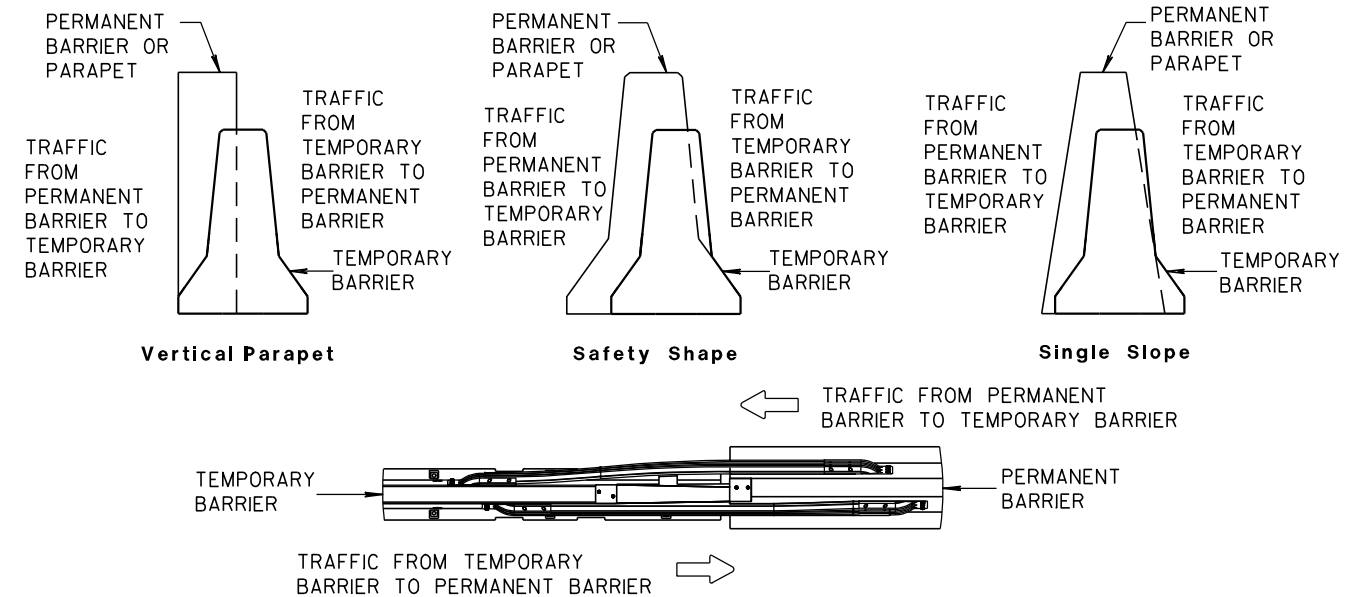


#### NOTES

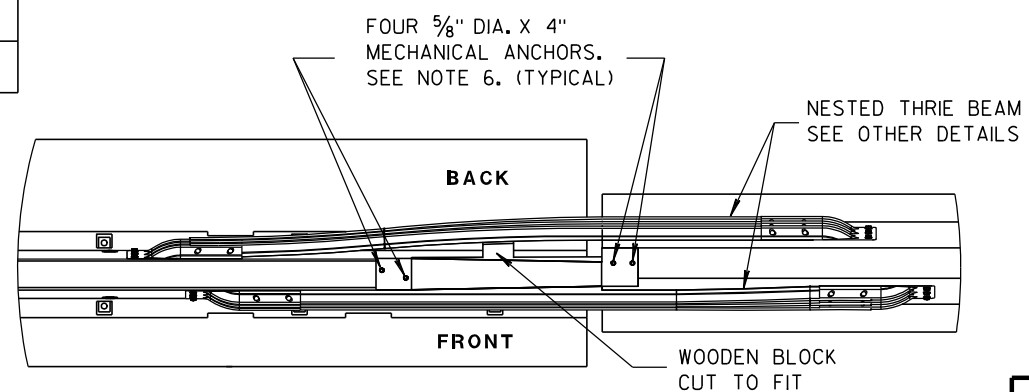
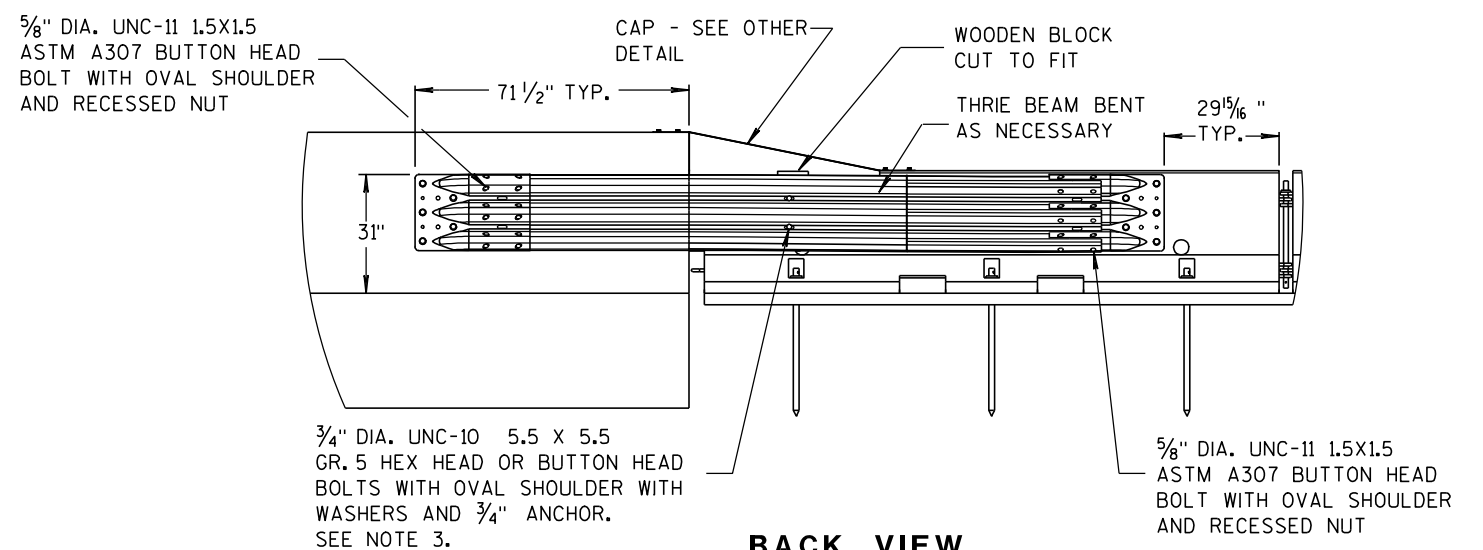
1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.
4. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.



#### BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM

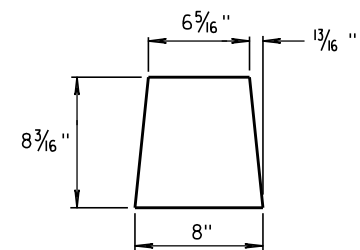
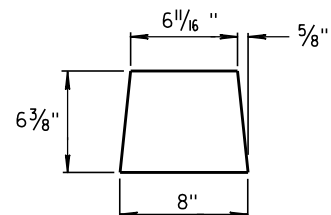
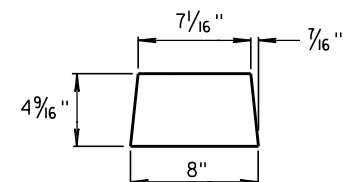
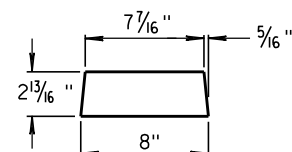
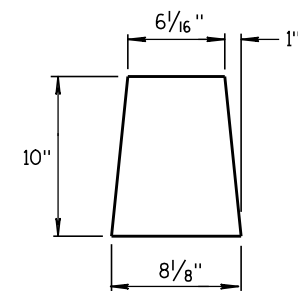
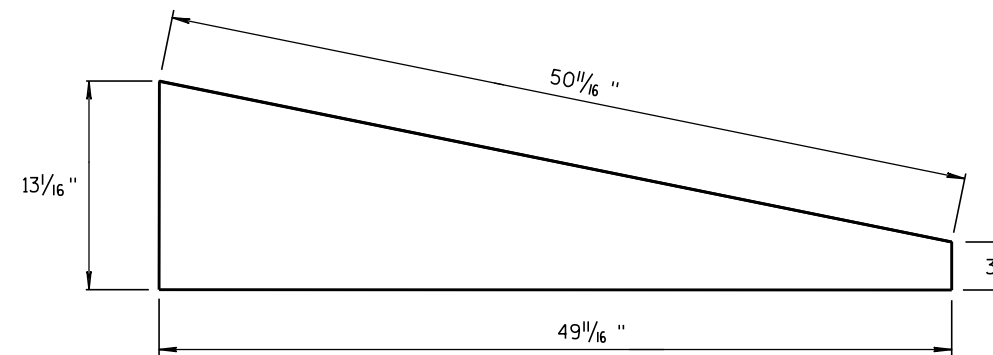
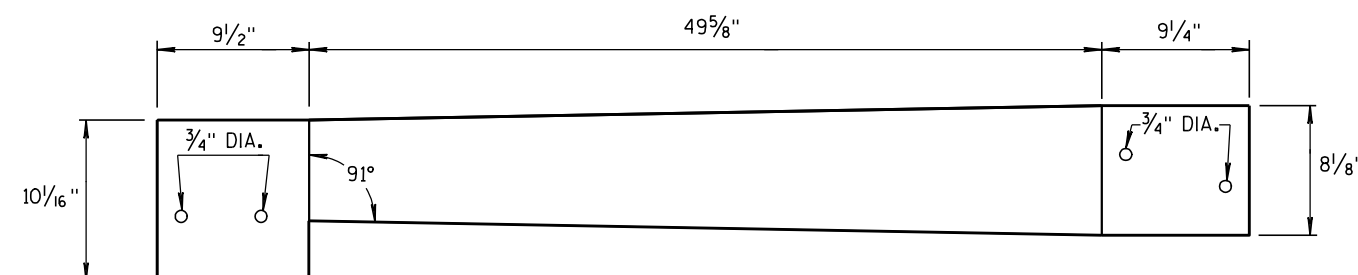
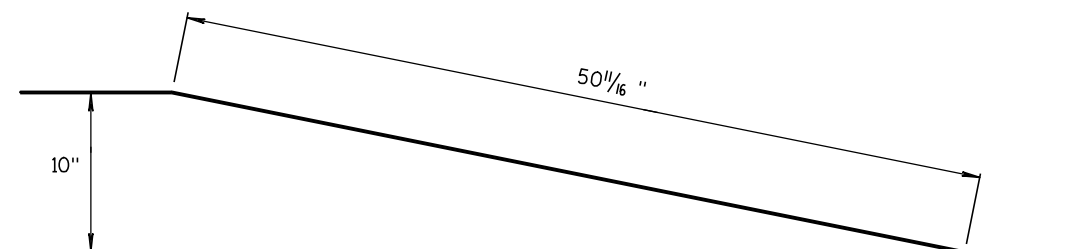


#### TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



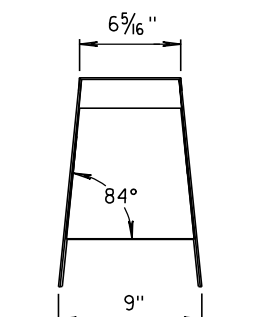
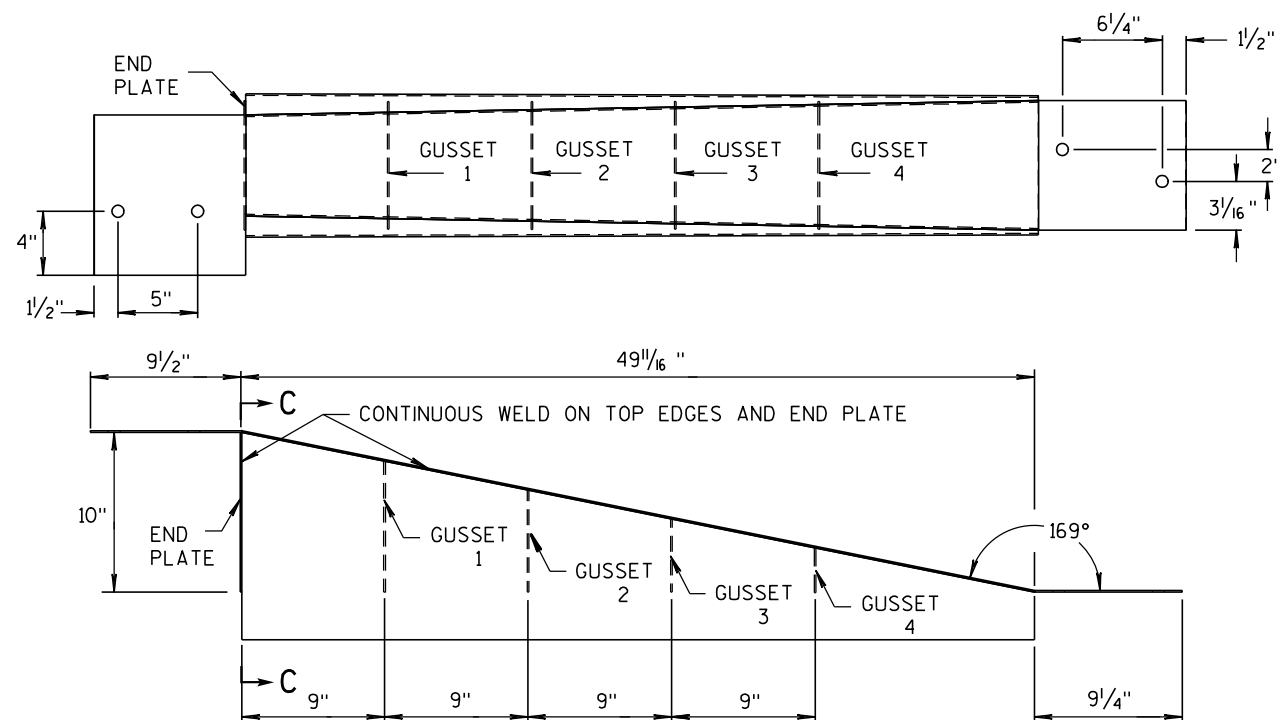
CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

**GUSSET 1****GUSSET 2****GUSSET 3****GUSSET 4****GUSSETS****END PLATE****SIDE PLATE****TOP PLATE**

**SIDE, TOP AND END PLATES FOR CAP  
FROM TEMPORARY CONCRETE BARRIER  
TO 42" PERMANENT CONCRETE BARRIER**

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.

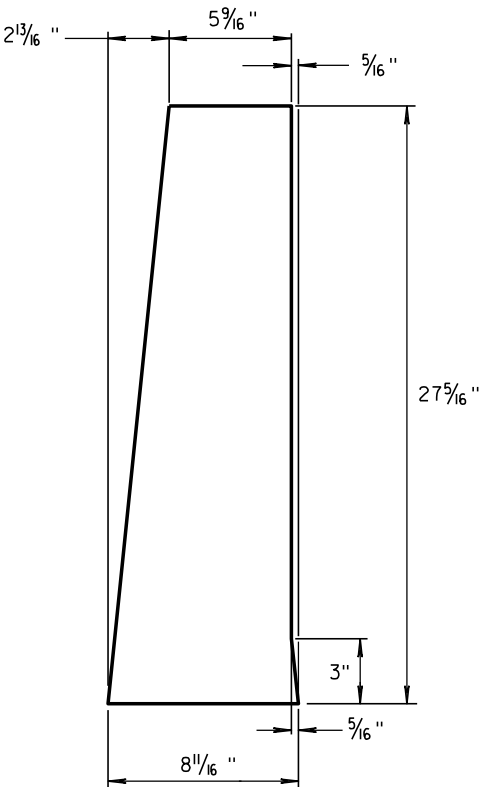
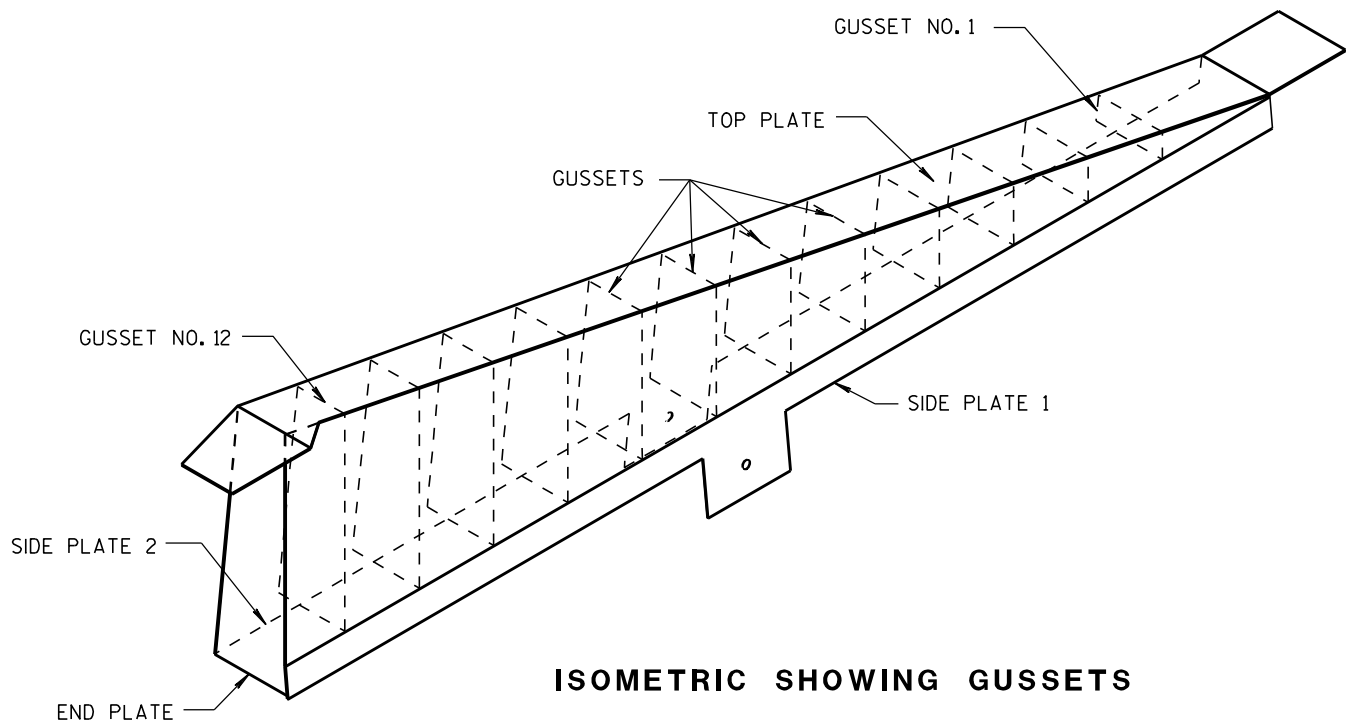
**SECTION C-C****NOTES**

1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

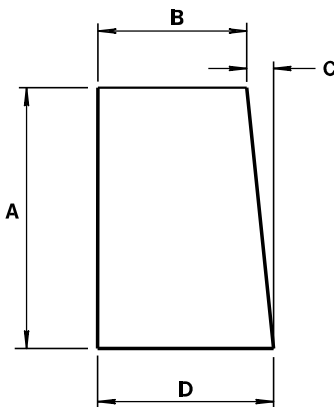
**CAP DETAILS FOR TEMPORARY CONCRETE  
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



1/8" STEEL PLATE

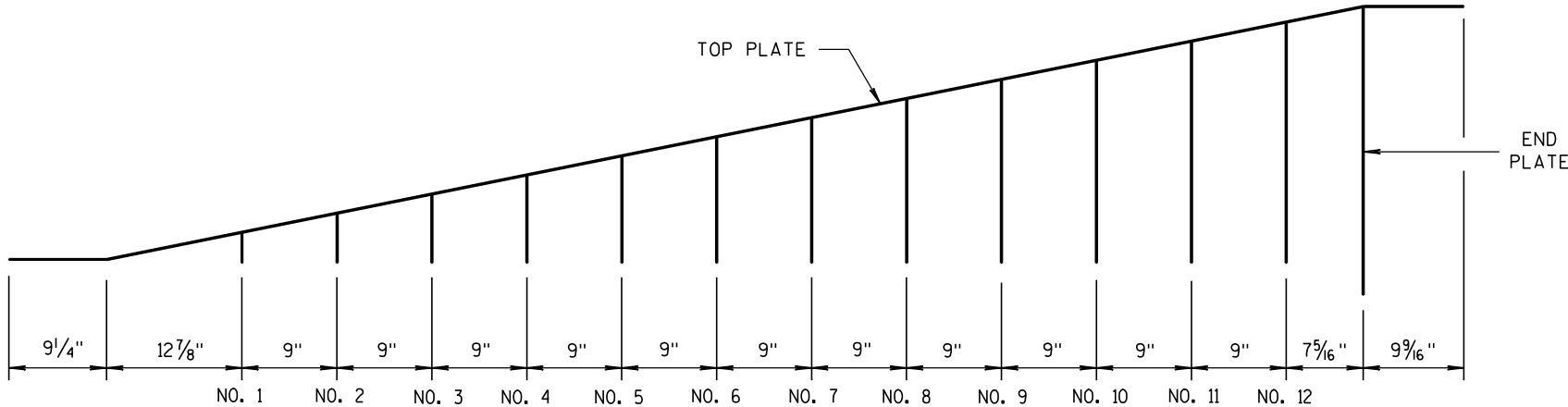


ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 11/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8"	11/16 "	8 1/16 "
4	8 5/16 "	7 3/16 "	7/8"	8 1/16 "
5	10 1/8 "	7"	1 1/16 "	8 1/16 "
6	11 5/16 "	6 13/16 "	1 1/4"	8 1/16 "
7	13 3/4"	6 5/8"	1 7/16 "	8 1/16 "
8	15 9/16 "	6 7/16 "	1 9/16 "	8 1/16 "
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16 "
10	19 3/16 "	6 1/16 "	1 15/16 "	8 1/16 "
11	21"	5 7/8"	2 3/16 "	8 1/16 "
12	22 13/16 "	5 11/16 "	2 5/16 "	8 1/16 "

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

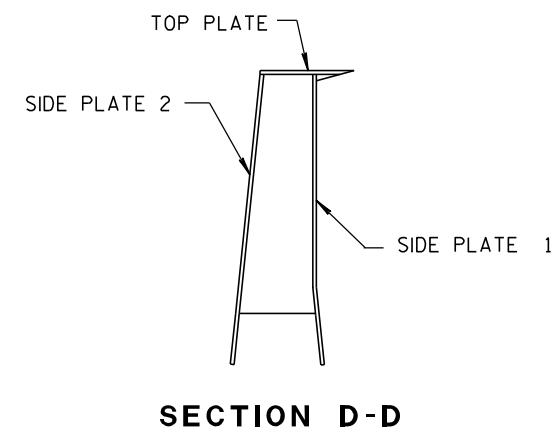
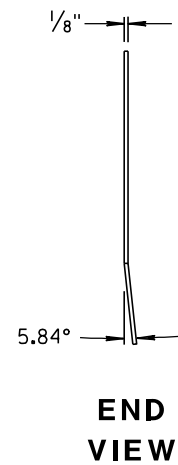
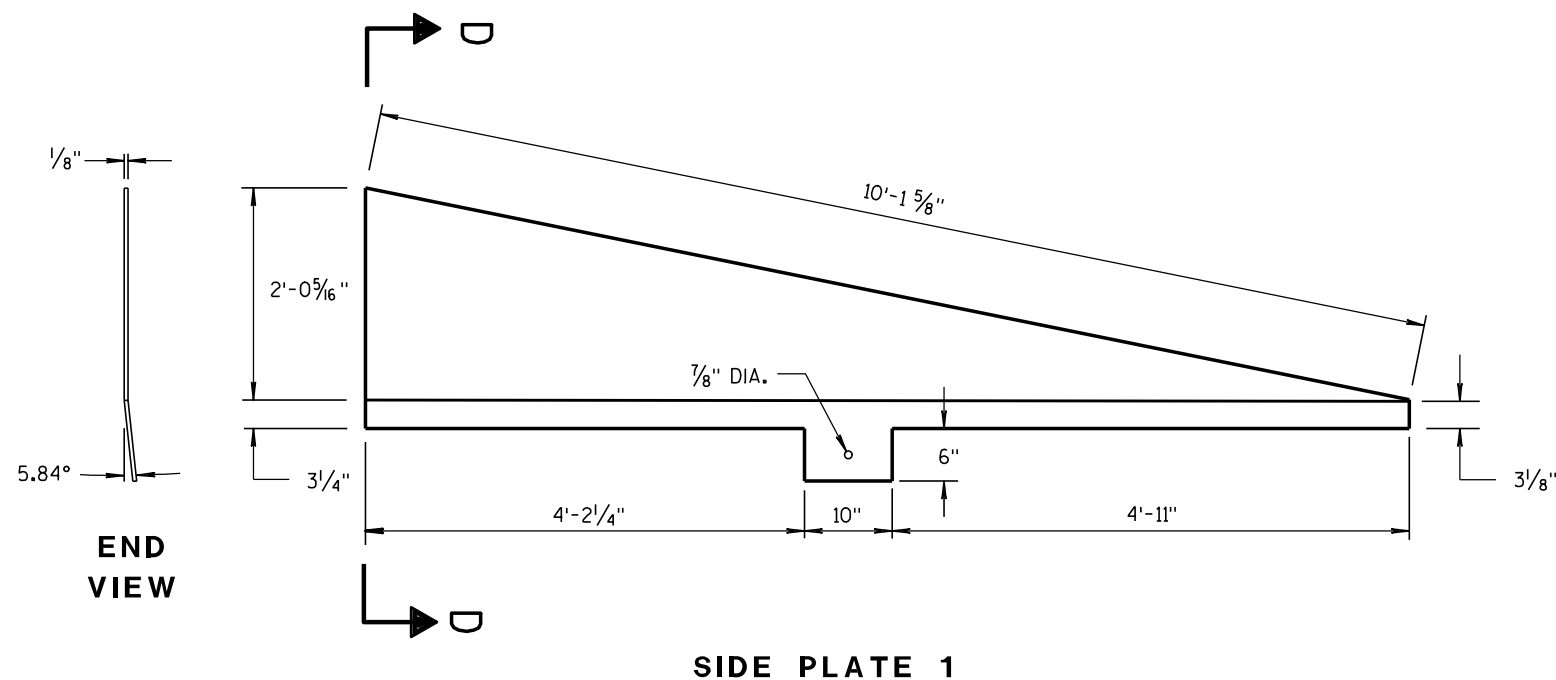
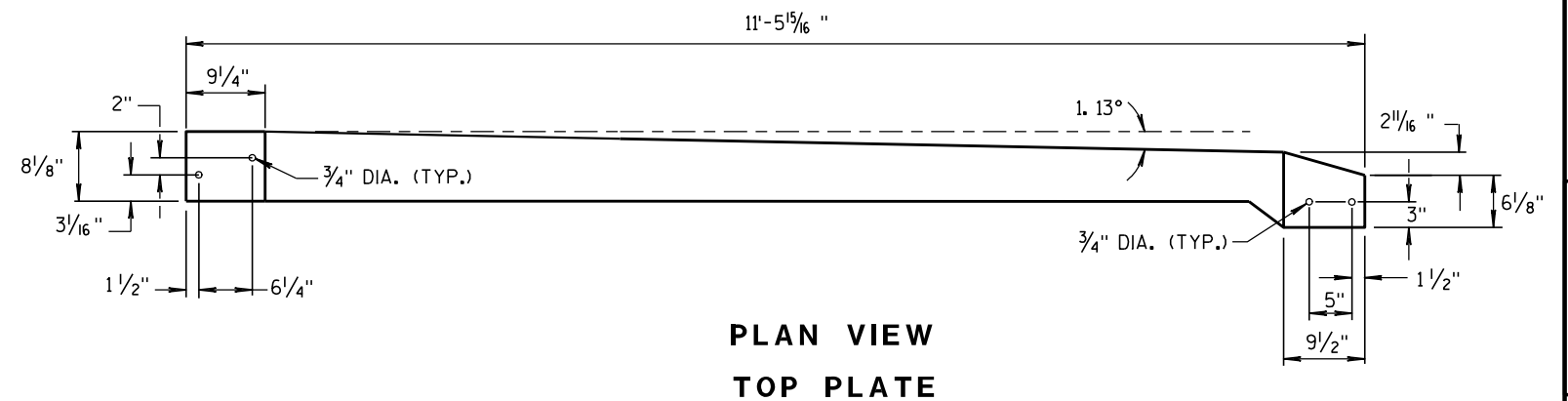
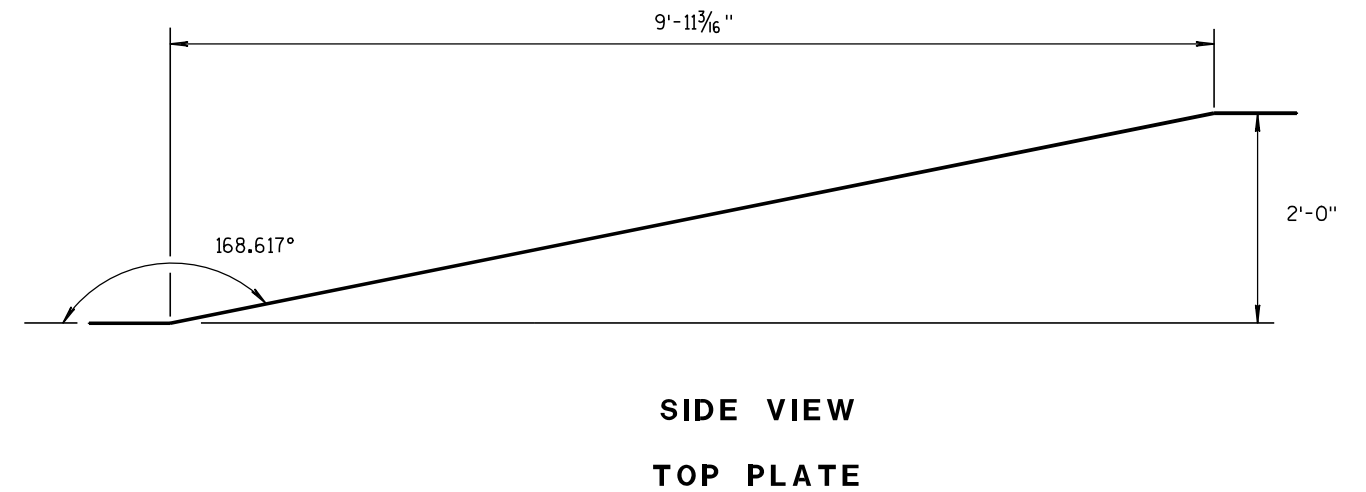
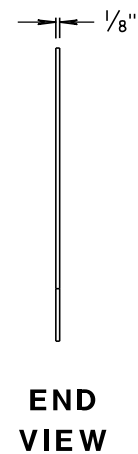
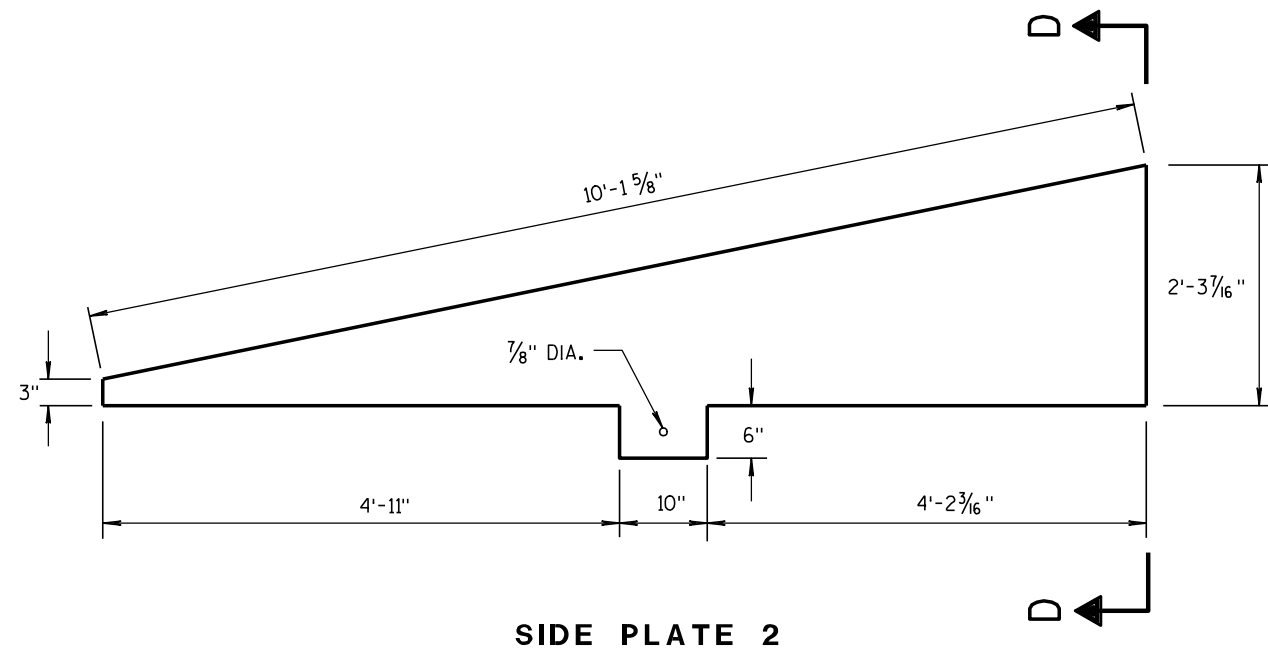
GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.



CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



**CAP DETAILS FOR TEMPORARY CONCRETE  
BARRIER TO 56" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

8/31/2012

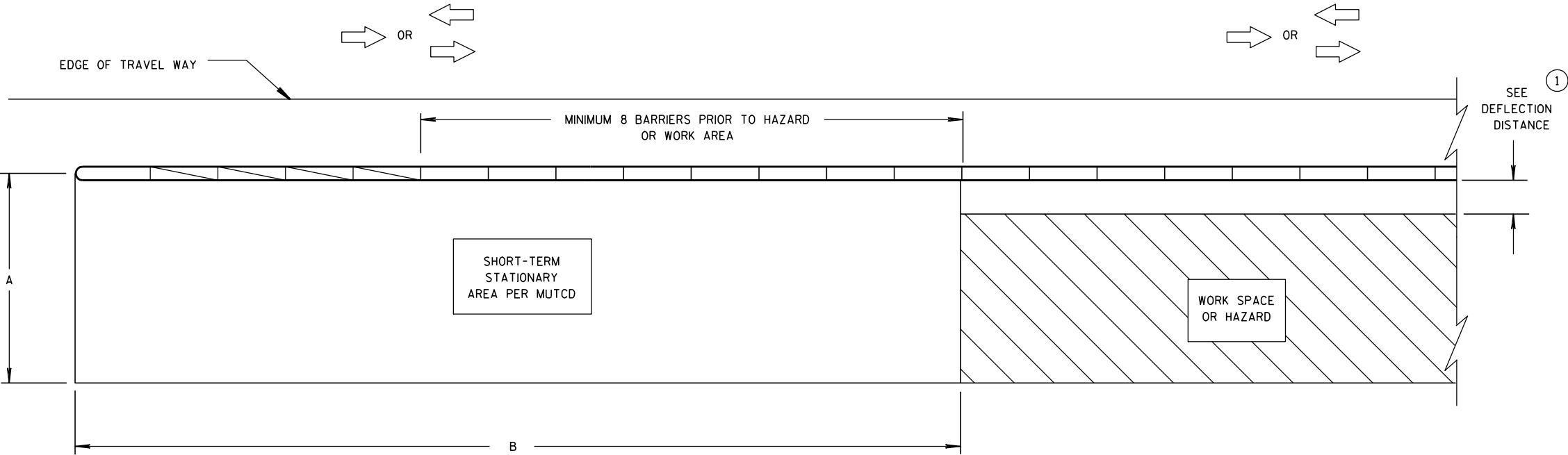
DATE

FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARD DEVELOPMENT

ENGINEER



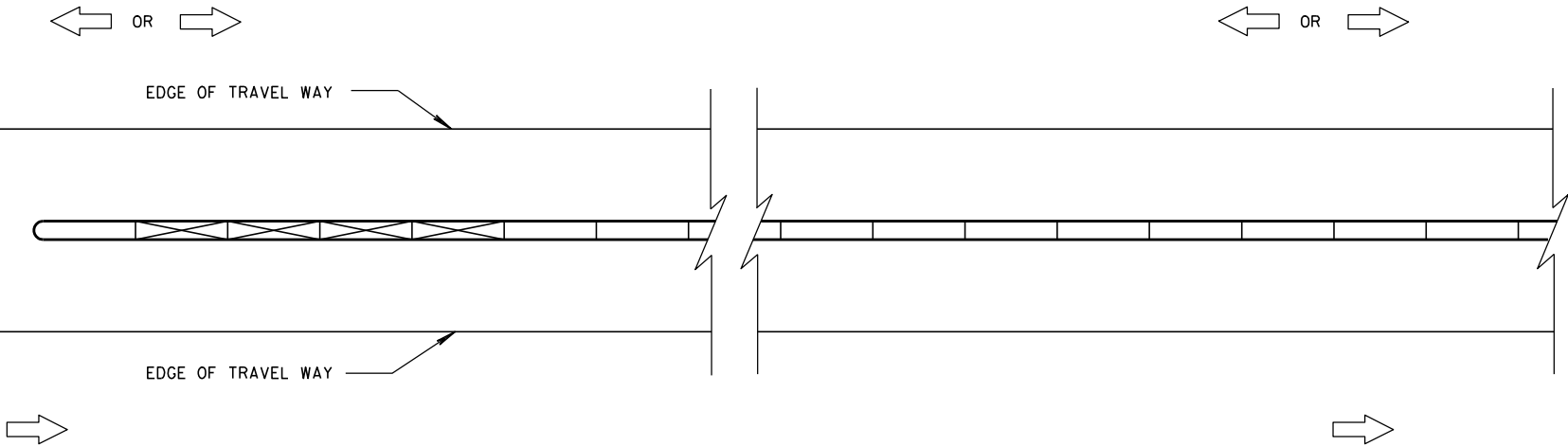
**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER  
INSTALLATION FOR TRAFFIC ON ONE SIDE OF BARRIER**

**DIMENSION A TABLE** ②

FACILITY	POSTED SPEED MPH	DIMENSION A	
		MIN. FT	MAX. FT
FREEWAY/EXPRESSWAY	ALL	15	20
NON-FREEWAY/EXPRESSWAY	GREATER THAN OR EQUAL TO 45	10	15
NON-FREEWAY/EXPRESSWAY	LESS THAN 45	8	10
AADT LESS THAN 1,500	ALL	8	10

**DIMENSION B TABLE** ②

POSTED SPEEDS MPH	DIMENSION B FT
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER  
INSTALLATION FOR TRAFFIC ON BOTH SIDES OF BARRIER**

**LEGEND**

DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

**GENERAL NOTES**

SEE STANDARD DETAIL DRAWING 14B7 FOR MORE INFORMATION.

DETAILS PROVIDE A GENERAL LAYOUT OF TEMPORARY CONCRETE BARRIER, CRASH CUSHIONS, SAND BARREL ARRAYS AND TIE DOWN TRANSITIONS. DETAILS PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.

ADDITIONAL TEMPORARY BARRIER MAY BE REQUIRED TO PROTECT TRAVELING PUBLIC FROM HAZARDS, CONTRACTOR'S OPERATIONS OR TO CONTROL TRAFFIC.

TEMPORARY BARRIER MAY BE REQUIRED TO BE ANCHORED TO PAVEMENT OR BRIDGE DECK.

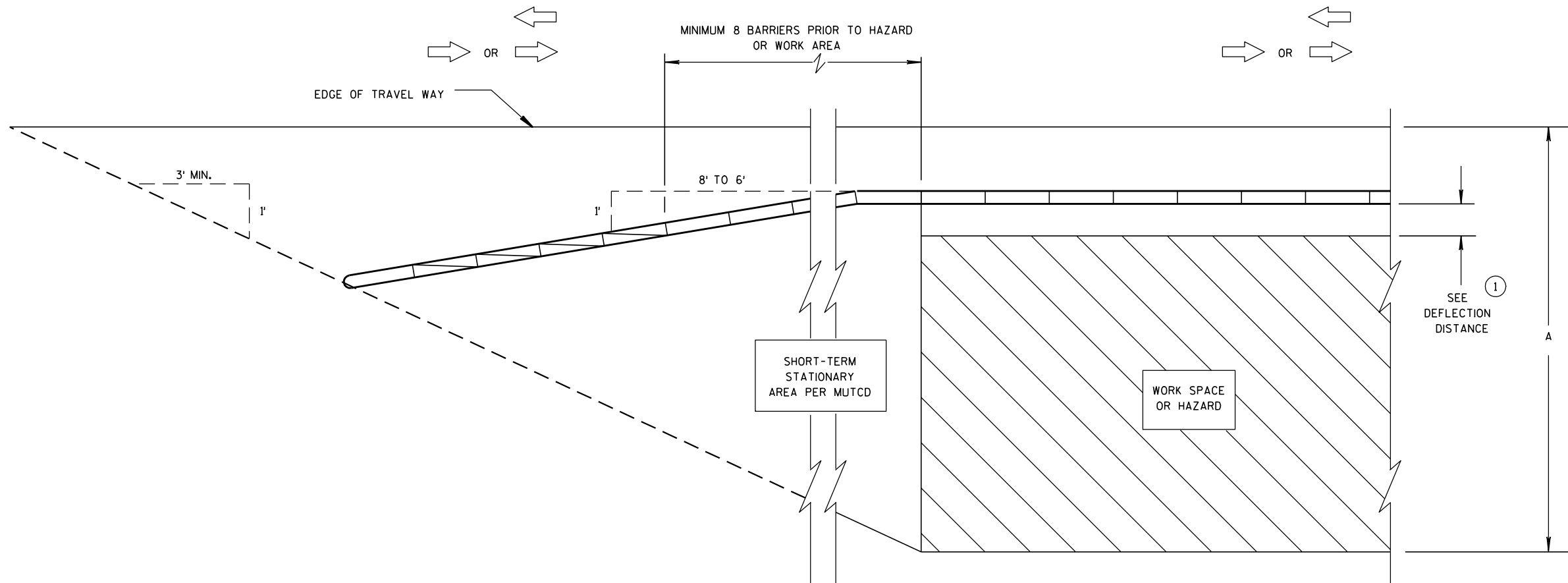
FOR DETAILS ON CRASH CUSHION OR SAND BARREL ARRAYS SEE OTHER SECTIONS OF THE PLAN AND MANUFACTURE'S DETAILS.

SLOPES LEADING TO TEMPORARY BARRIER, CRASH CUSHION OR SAND BARREL ARRAY ARE 10:1 OR LESS.

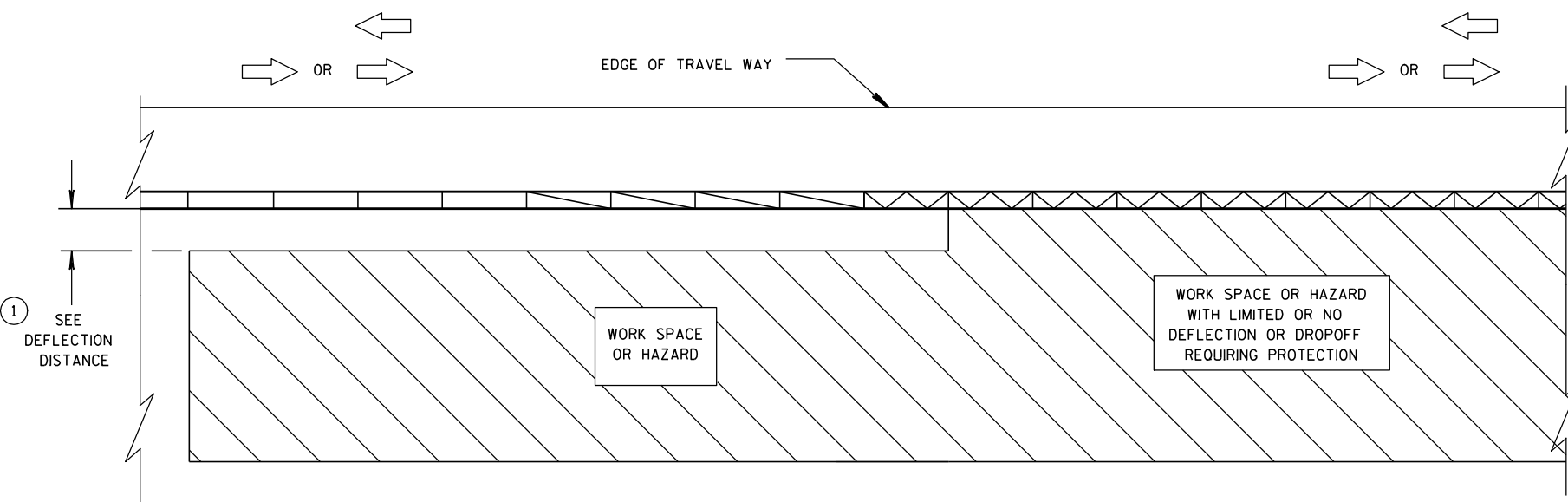
- ① FOR DEFLECTION INFORMATION SEE STANDARD DETAIL DRAWING 14B7.
- ② VALUES PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.

**CRASH CUSHION/SAND BARREL  
ARRAY AND OTHER TEMPORARY  
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER  
INSTALLATION FOR TRAFFIC ON ONE SIDE - FLARED INSTALLATION**



**TRANSITION FROM FREE STANDING TEMPORARY BARRIER  
TO ANCHORED BARRIER**

**LEGEND**

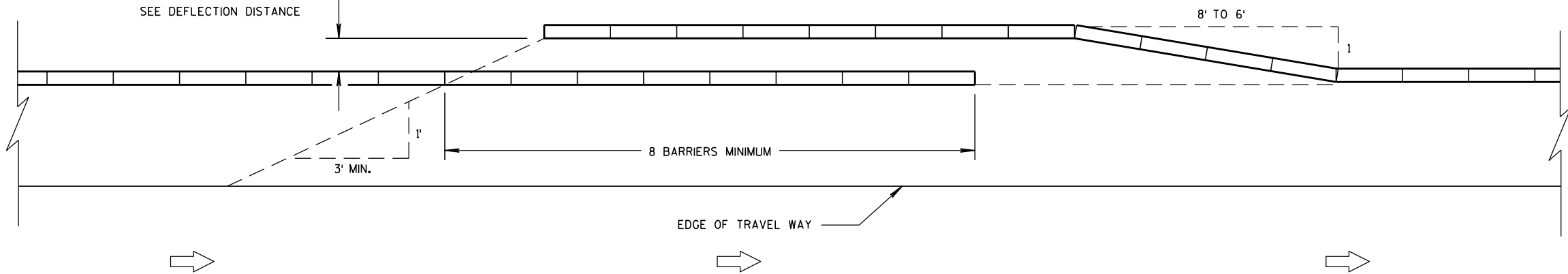
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

**CRASH CUSHION/SAND BARREL  
ARRAY AND OTHER TEMPORARY  
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

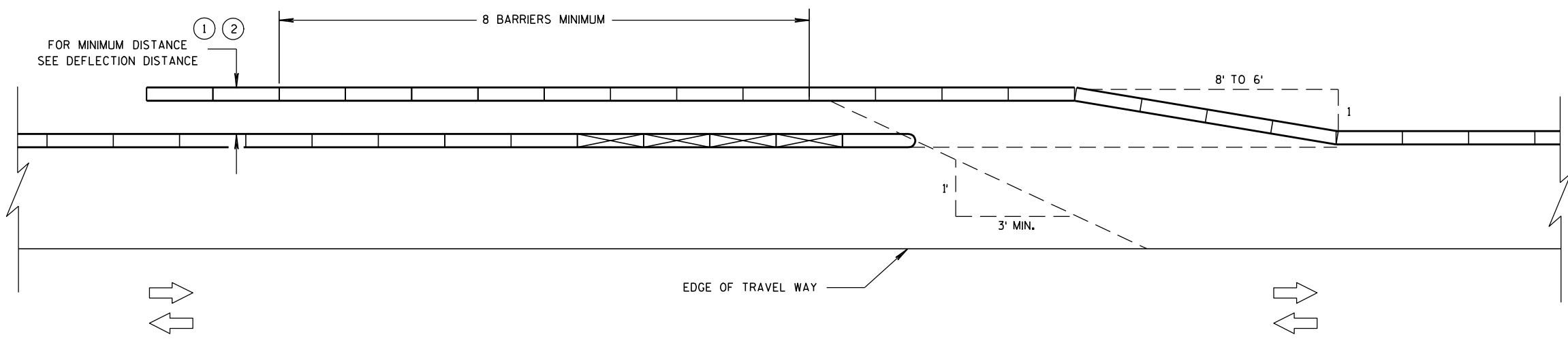


FOR MINIMUM DISTANCE  
SEE DEFLECTION DISTANCE

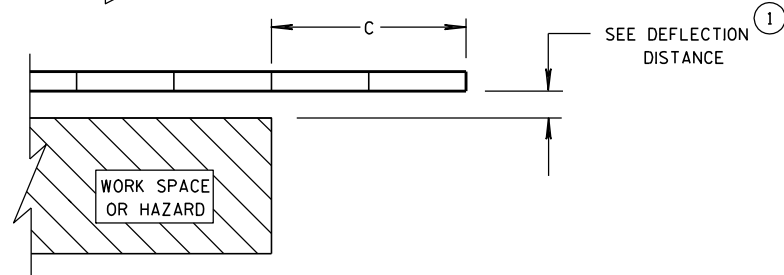


**TEMPORARY BARRIER OVERLAP - ONE-WAY TRAFFIC**

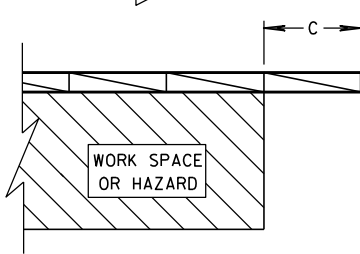
FOR MINIMUM DISTANCE  
SEE DEFLECTION DISTANCE



**TEMPORARY BARRIER OVERLAP - TWO-WAY TRAFFIC**



**ENDING TEMPORARY BARRIER  
DOWNSTREAM - UNANCHORED**



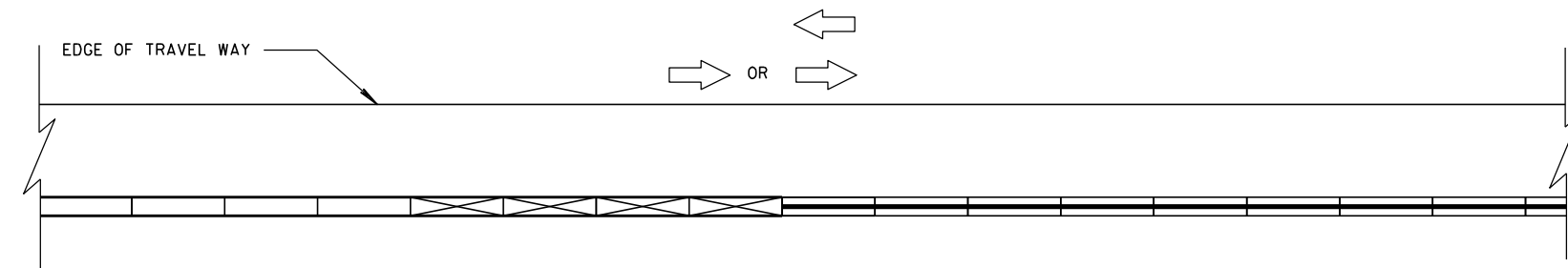
**ENDING TEMPORARY BARRIER  
DOWNSTREAM - ANCHORED**

**LEGEND**

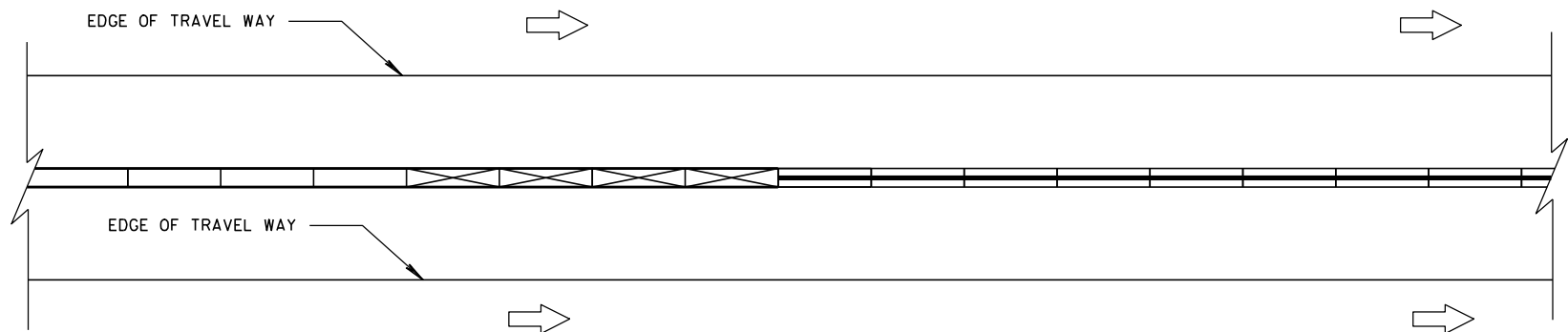
- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER

**CRASH CUSHION/SAND BARREL  
ARRAY AND OTHER TEMPORARY  
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



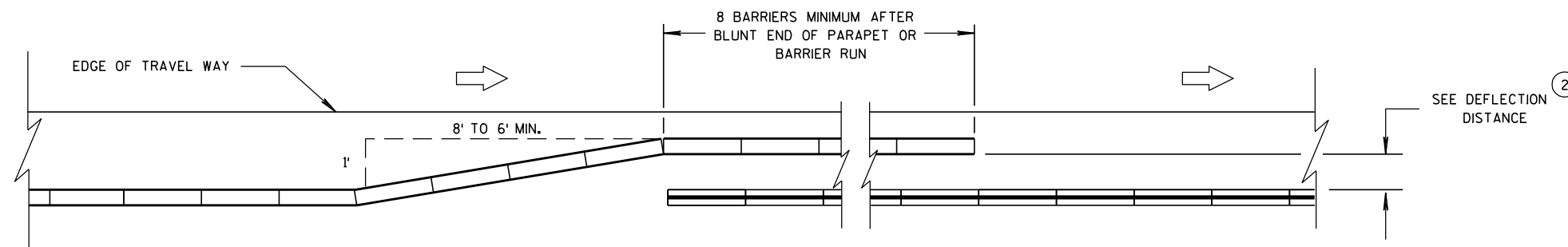
**CONNECTING TEMPORARY BARRIER TO PERMANENT  
CONCRETE BARRIER-TRAFFIC ON ONE SIDE**



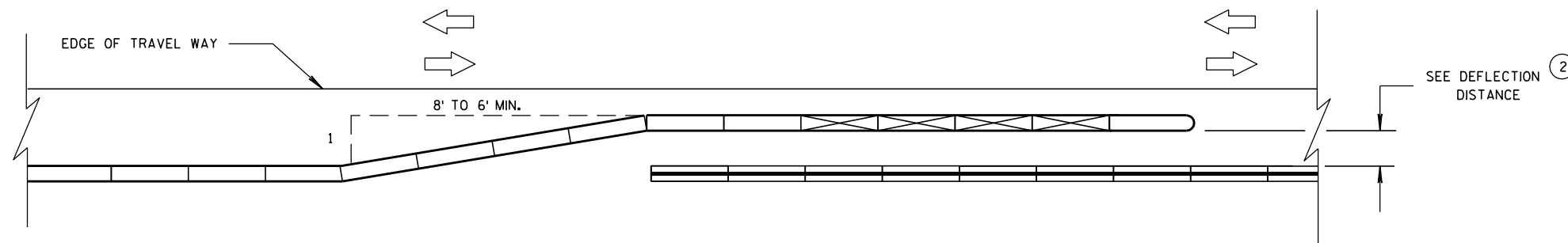
**CONNECTING TEMPORARY BARRIER TO PERMANENT  
CONCRETE BARRIER-TRAFFIC ON BOTH SIDES**

**LEGEND**

DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	



**OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -  
ONE WAY TRAFFIC**


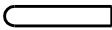




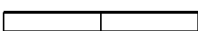


**OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -  
TWO WAY TRAFFIC**

**CRASH CUSHION/SAND BARREL  
ARRAY AND OTHER TEMPORARY  
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

**LEGEND**

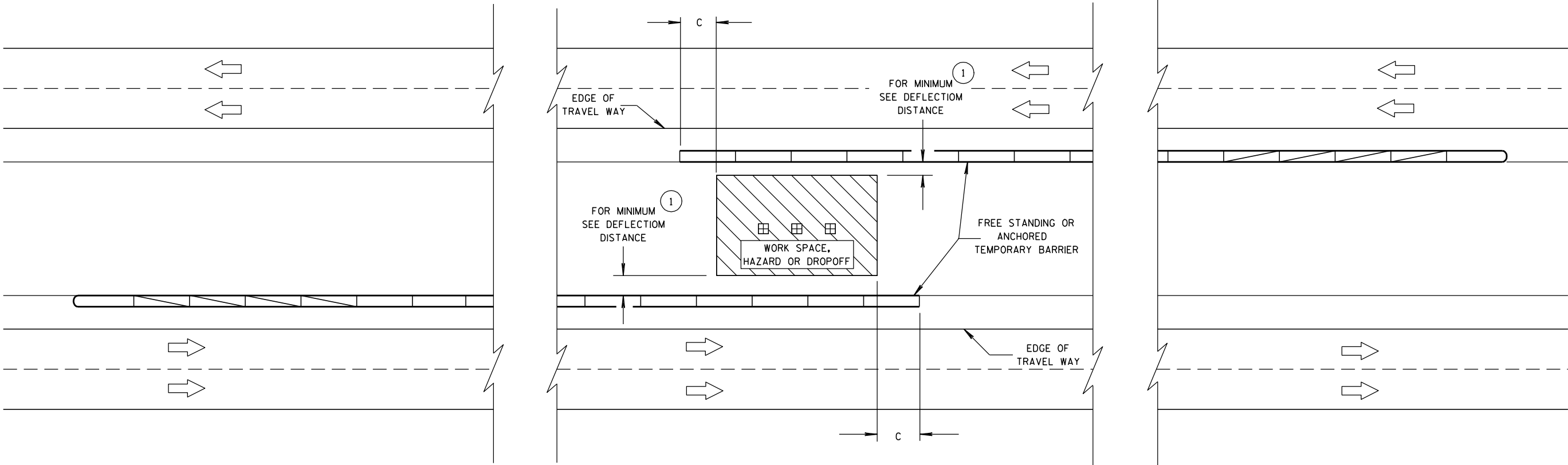
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

**DIMENSION C TABLE**

2

AVAILABLE DEFLECTION DISTANCE	MINIMUM LENGTH OF BARRIER BEYOND HAZARD FT
GREATER THAN 8'	12.5
LESS THAN OR EQUAL TO 8' BUT GREATER THAN 4'	50
LESS THAN OR EQUAL TO 4'	100

6



6

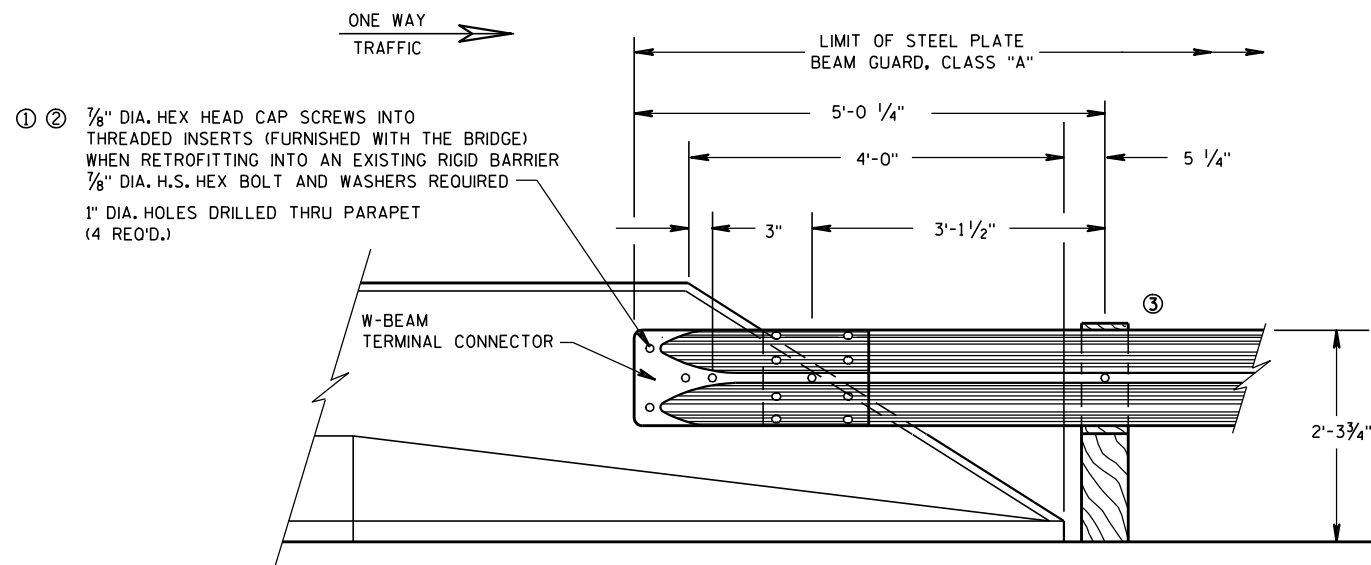
**CRASH CUSHION/SAND BARREL  
ARRAY AND OTHER TEMPORARY  
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

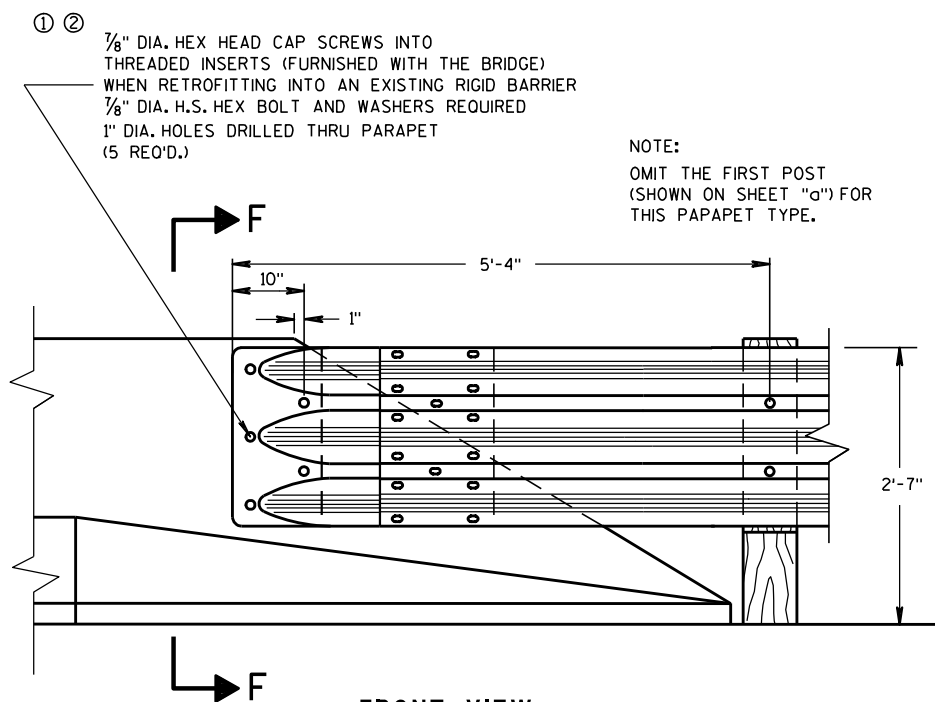
APPROVED  
8/31/2012  
DATE  
/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA

S.D.D. 14 B 8-1e

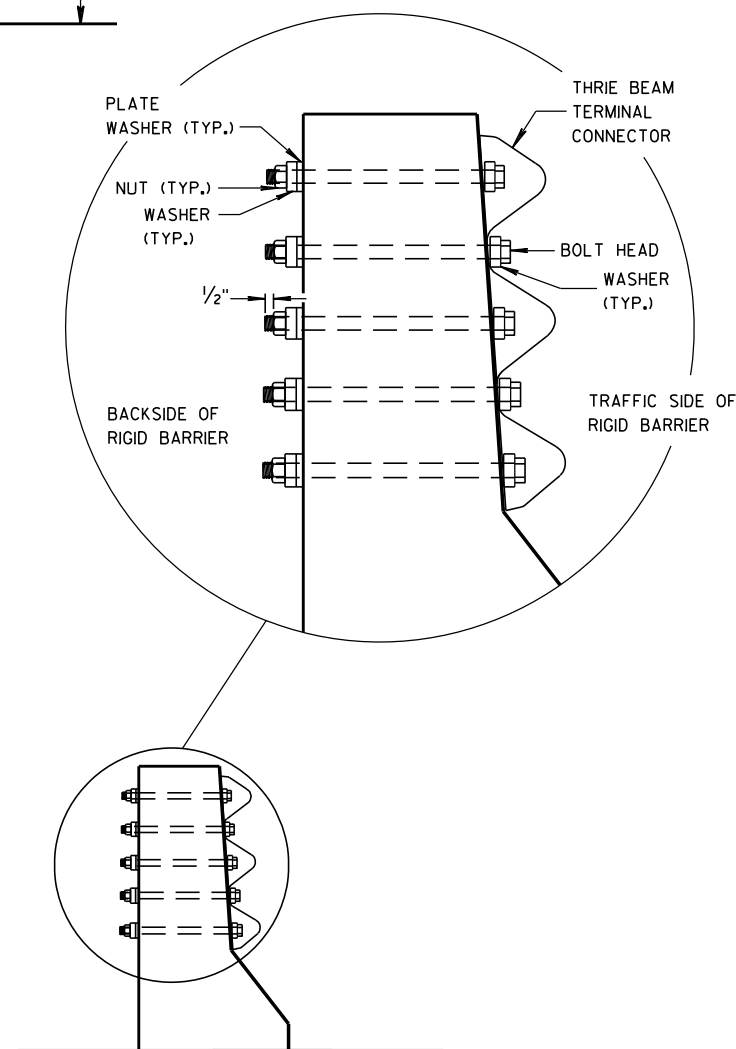
S.D.D. 14 B 8-1e



**FRONT VIEW**  
**W BEAM CONNECTION TO**  
**PARAPETS WITH SLOPED ENDS**  
 (USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)



**FRONT VIEW**  
**THRIE BEAM CONNECTION TO BRIDGE**  
**PARAPETS WITH SLOPED ENDS**



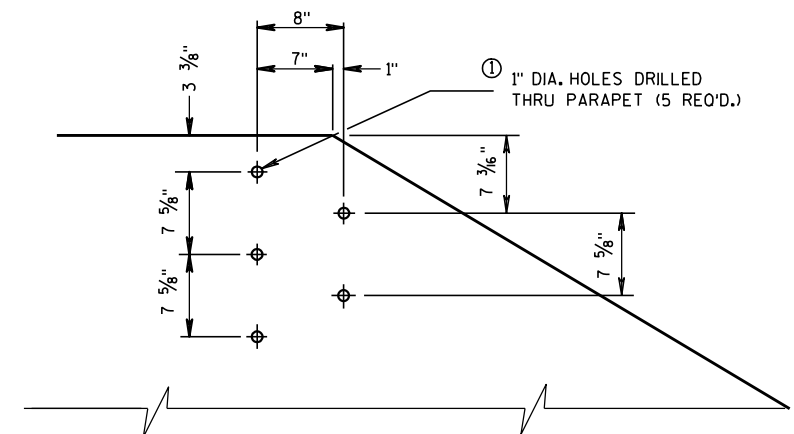
**SECTION F-F**

## GENERAL NOTES

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

BOLTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A325, A449 AND GALVANIZED PER STANDARD SPECIFICATIONS 614.

- ① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM TERMINAL CONNECTOR. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ③ W6 X 9 OR W6 X 8.5 STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POST WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS.  
 DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATIONS.



**DRILL HOLE LOCATION AND PATTERN**  
**FOR THRIE BEAM CONNECTION**

**STEEL THRIE BEAM STRUCTURE**  
**APPROACH CONNECTION TO**  
**SLOPED END PARAPETS**

STATE OF WISCONSIN  
 DEPARTMENT OF TRANSPORTATION

APPROVED

8/31/2012

DATE

FHWA

/S/ Jerry H. Zogg  
 ROADWAY STANDARDS DEVELOPMENT  
 ENGINEER

6

- S.D.D. 14 B 42-2a**

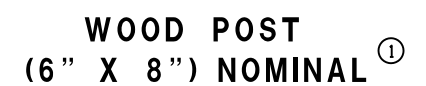


**FORESLOPE**  
**2.5:1 MAX.**



SHOULDER  
HINGE POINT

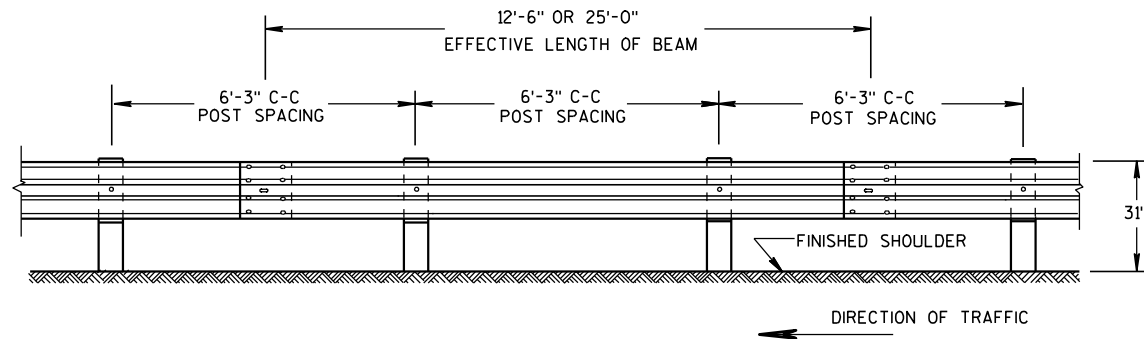
FORESLOPE  
2.5:1 MAX.



STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

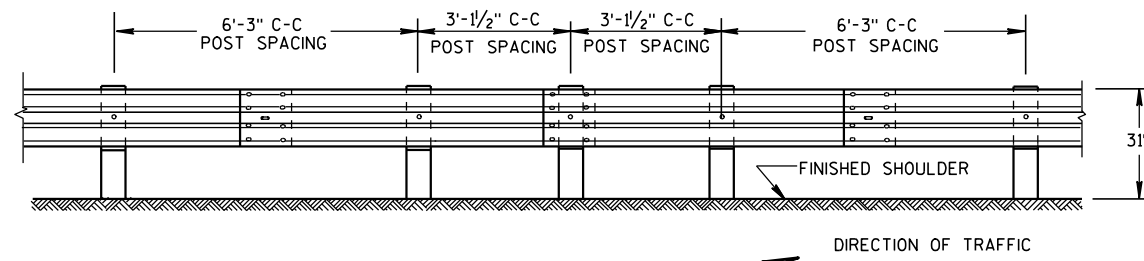
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**S.D.D. 14 B 42-2a**



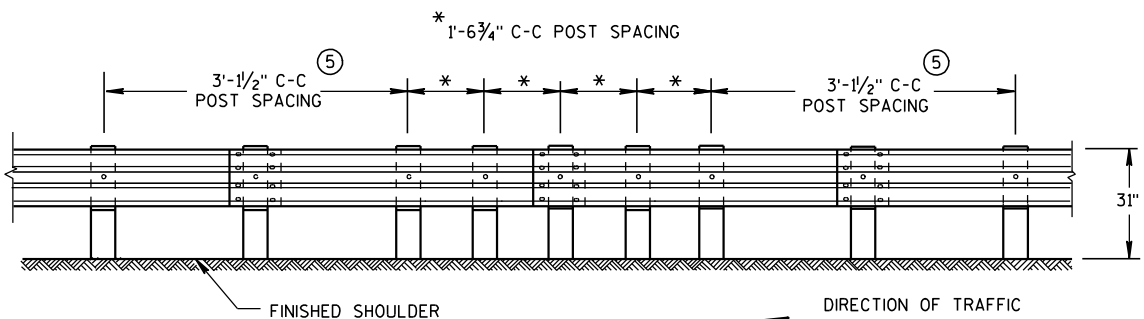
FRONT VIEW

## POST SPACING STANDARD INSTALLATION



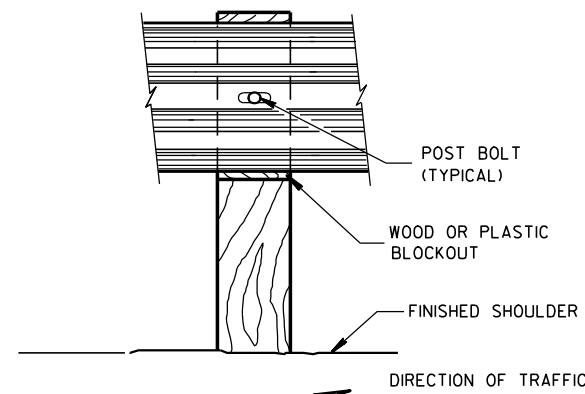
FRONT VIEW

## HALF POST SPACING (HS) AND HALF POST SPACING WITH LONGER POSTS (K)

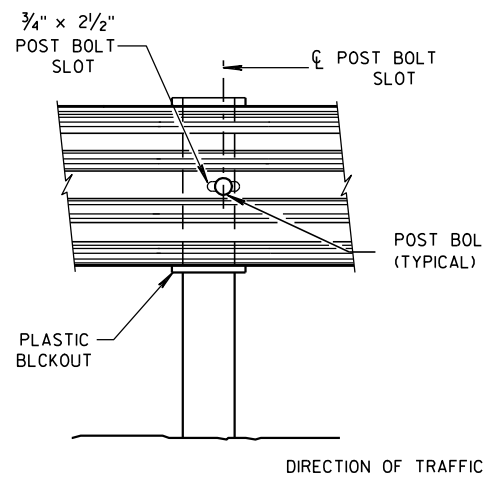


FRONT VIEW

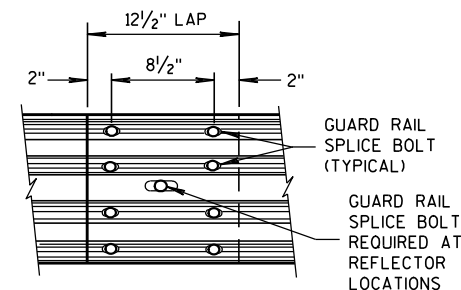
## QUARTER POST SPACING (QS)



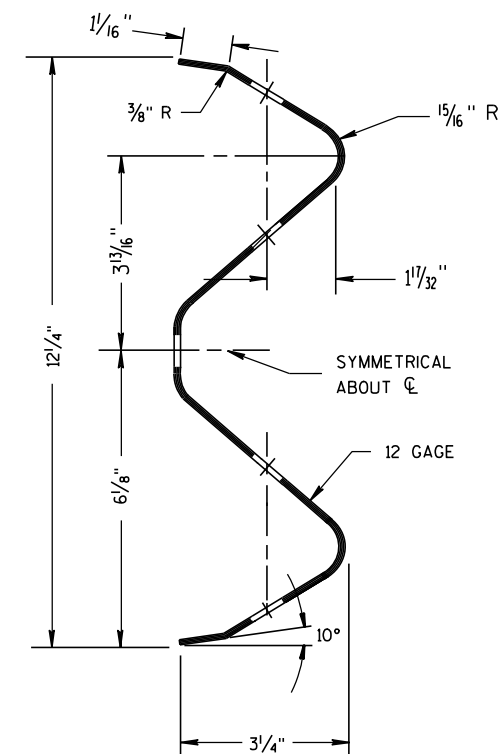
FRONT VIEW AT WOOD POST



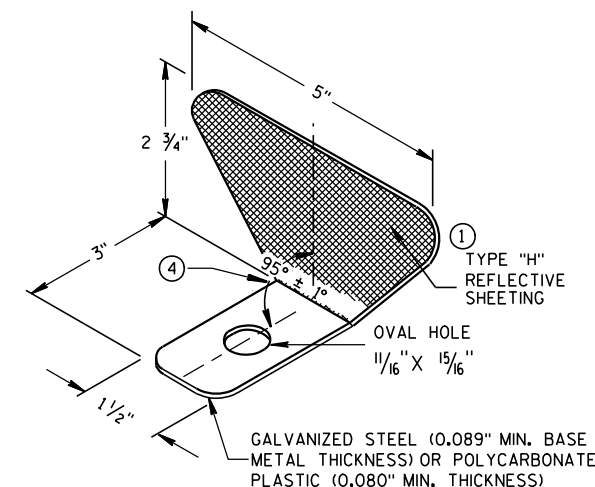
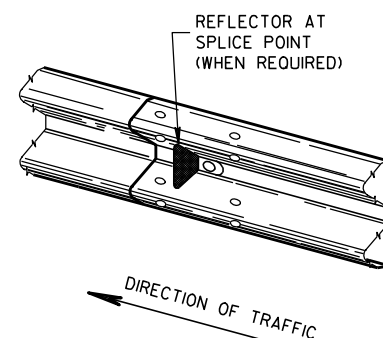
FRONT VIEW AT STEEL POST



FRONT VIEW  
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL



## ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

## GENERAL NOTES

- ① PROVIDE TYPE "H" SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH TYPE "H" YELLOW REFLECTIVE SHEETING.
- ② DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ③ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ④ PROVIDE AN ANGLE OF BEND OF  $90^\circ \pm 1^\circ$  FOR TWO-SIDED REFLECTORS.
- ⑤ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A  $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES  $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND  $\frac{5}{8}$ " DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

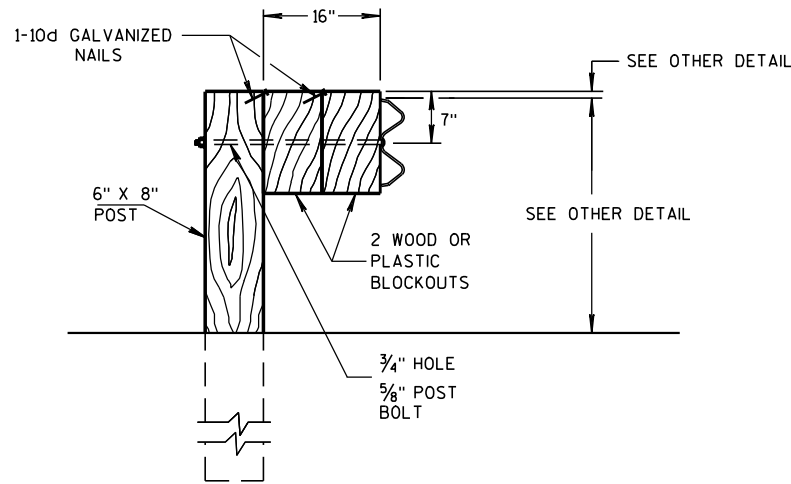
GUARD RAIL SPLICE BOLTS ARE A  $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES  $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.

## REFLECTOR SPACING

	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1 ③	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2 ④	3
	> 200'	100' C-C	2	

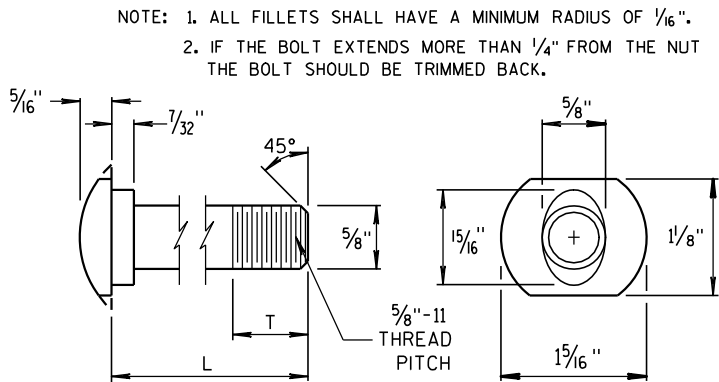
## MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

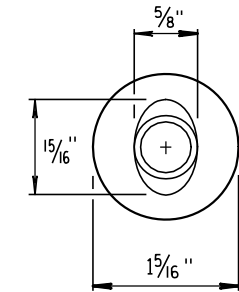


### DETAIL FOR 16" BLOCKOUT DEPTH

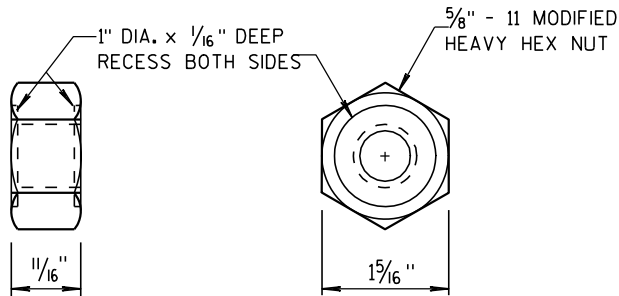
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



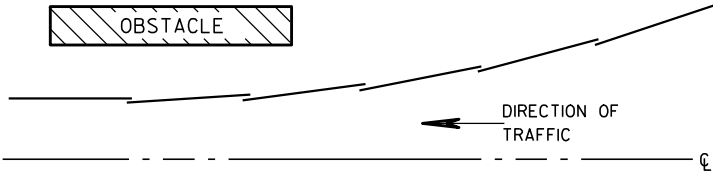
POST BOLT TABLE



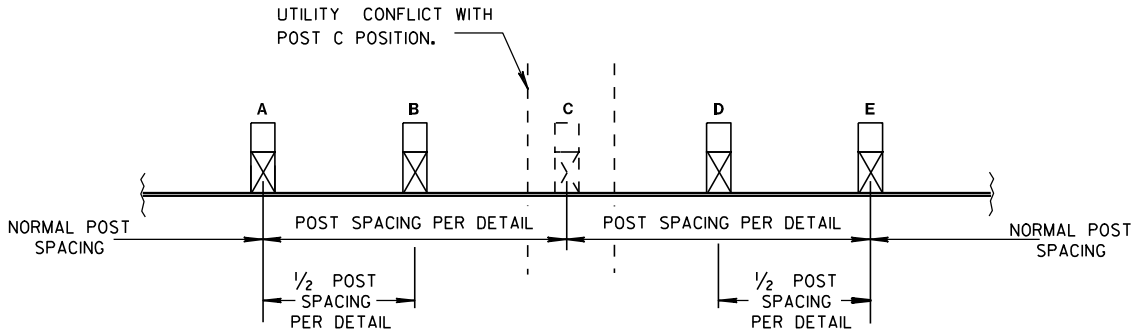
ALTERNATE BOLT HEAD



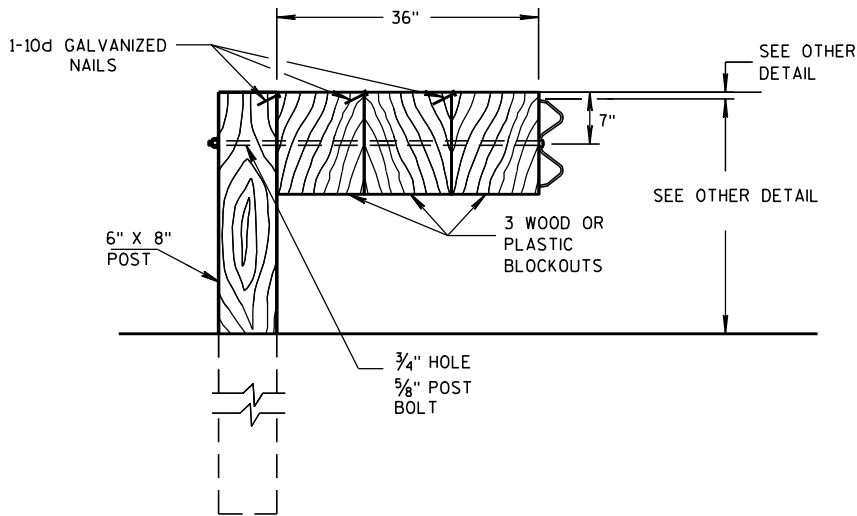
POST BOLT AND RECESS NUT



PLAN VIEW  
BEAM LAPPING DETAIL



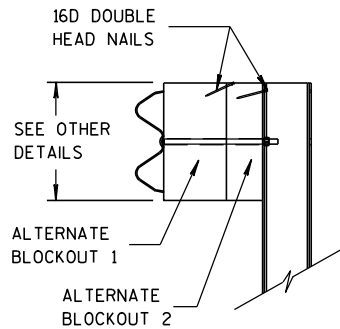
POST DRIVING FOR CONTINUOUS  
UNDERGROUND OBSTRUCTION



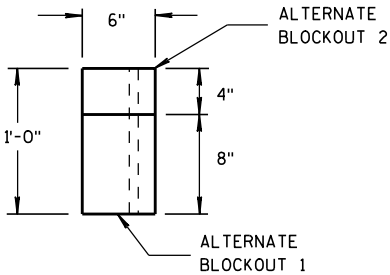
### DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



SIDE VIEW



TOP VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
11/15/2011  
DATE  
/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA



GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE EXTENDED VEHICLE RUNOUT PATH (EVRP), THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) SHEETING IS ATTACHED TO 0.040 ALUMINUM SHEET AND ATTACHED TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS. ONE SCREW PER CORNER OF E.A.T.
- (F) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

SEE SDD 14B42 FOR MORE INFORMATION.

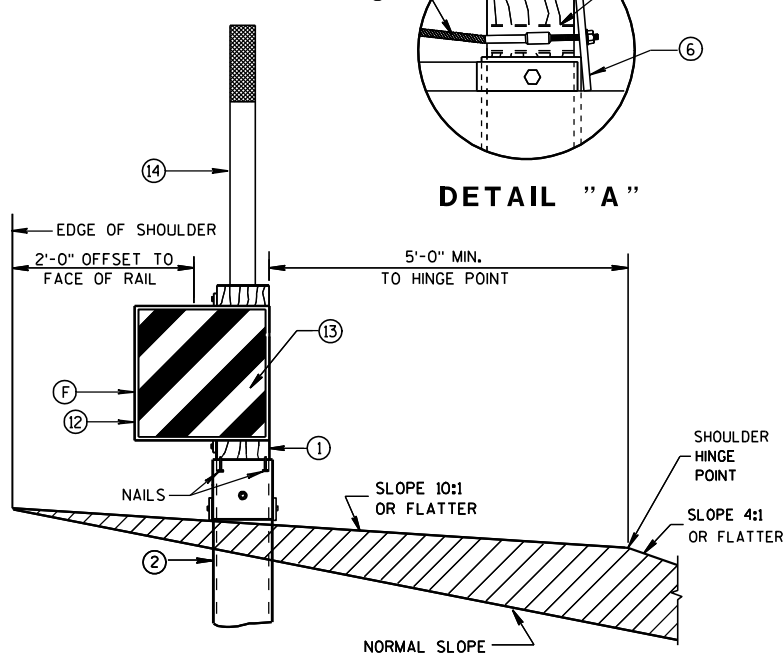
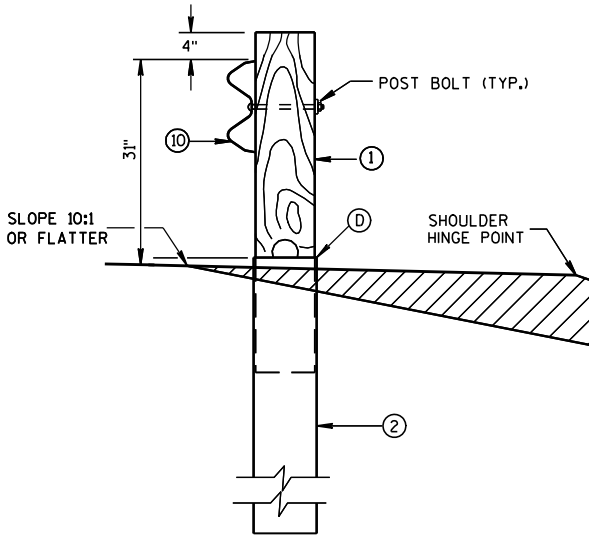
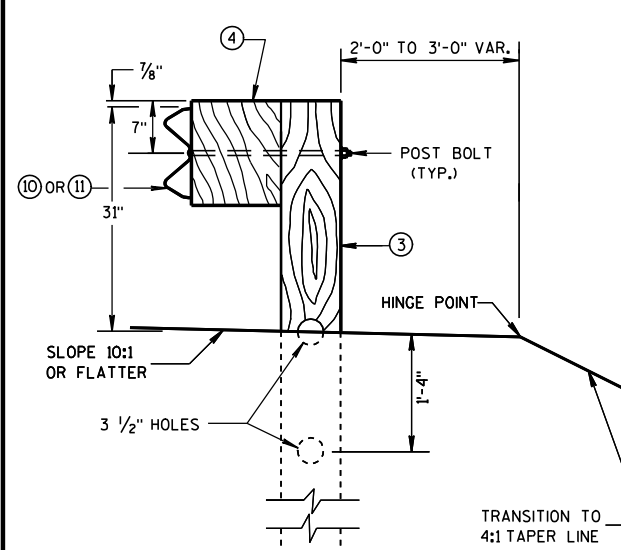
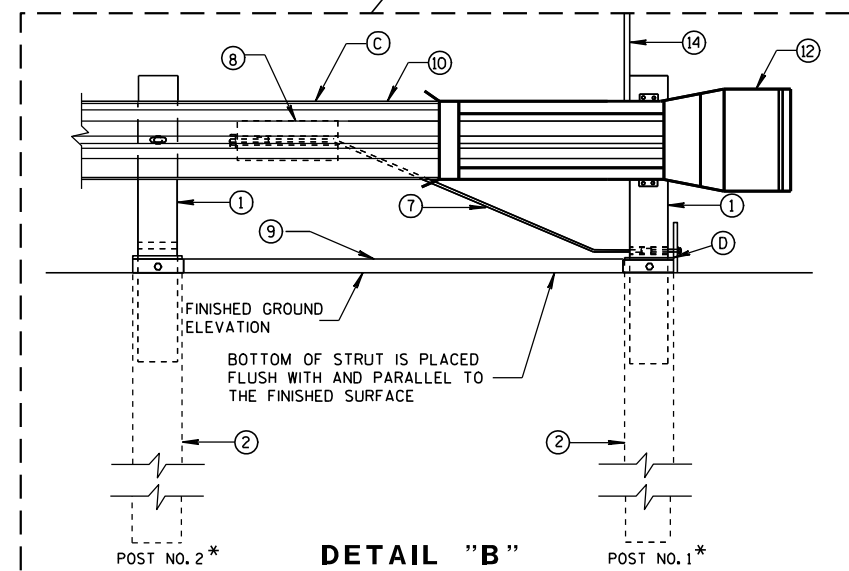
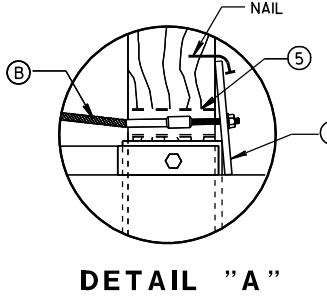
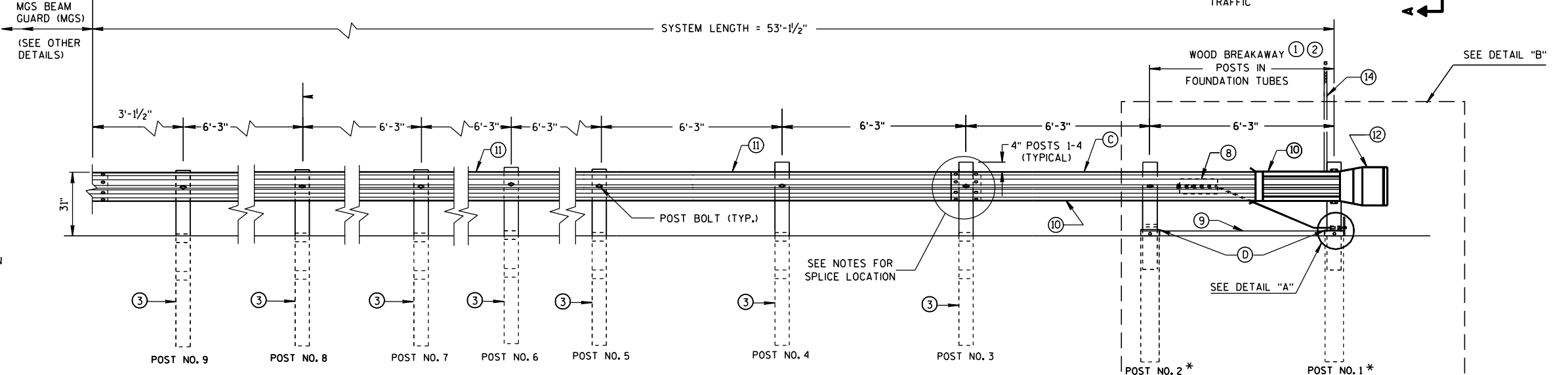
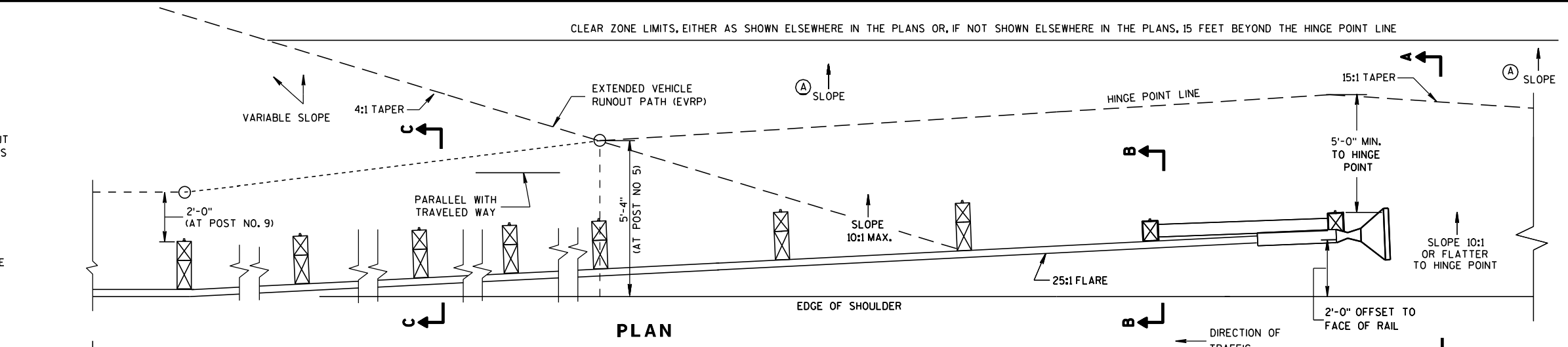
\* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

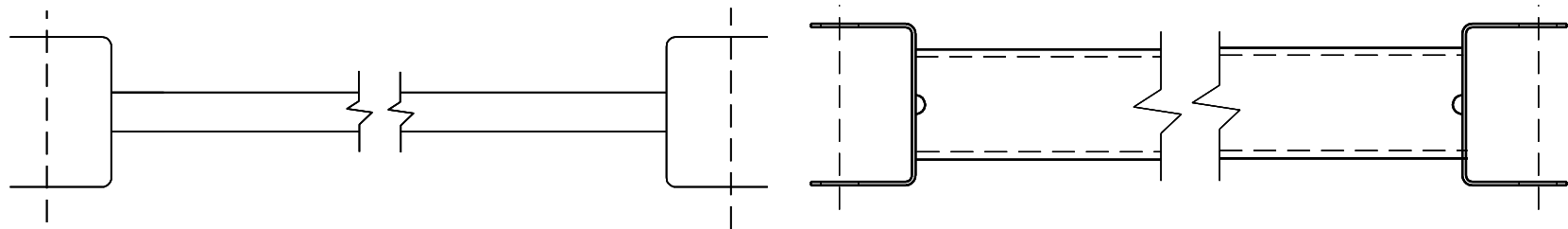
PATTERN AND COLORS ON REFLECTIVE SHEETING TYPE H ARE TO CONFORM TO OM3-L OR OM3-R OF THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE ( $\pm \frac{3}{4}$ ")

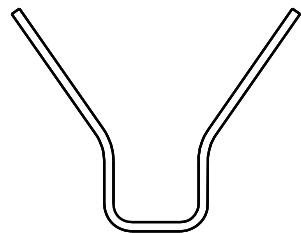
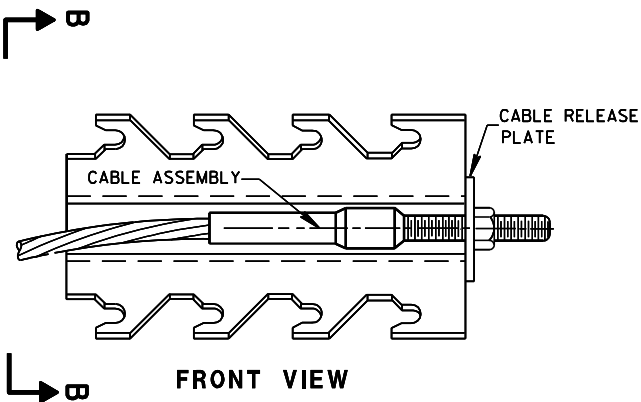


MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)

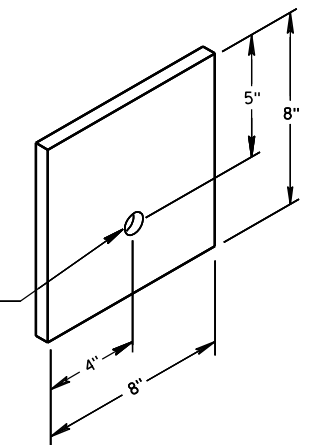
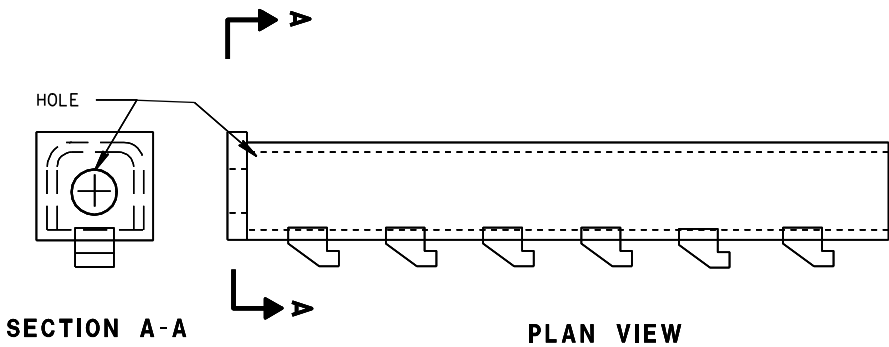
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



9 H  
GENERIC GROUND STRUT

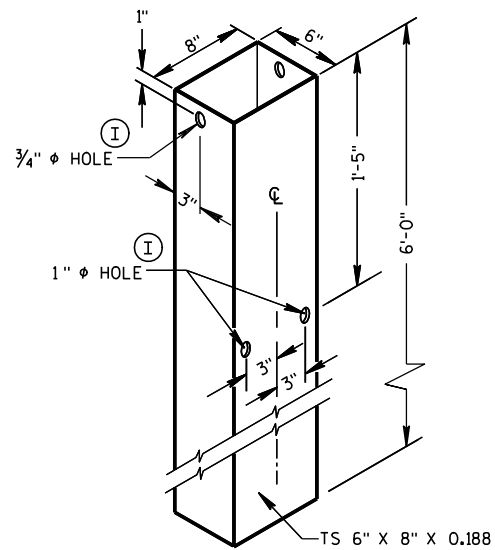


SECTION B-B  
8 H  
GENERIC ANCHOR CABLE BOX

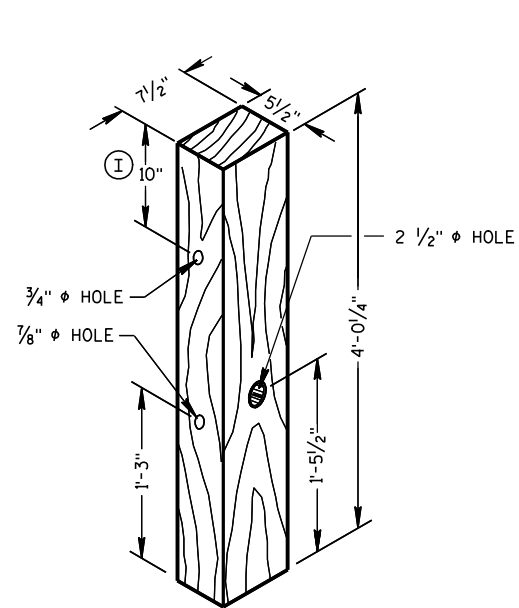


6  
BEARING PLATE

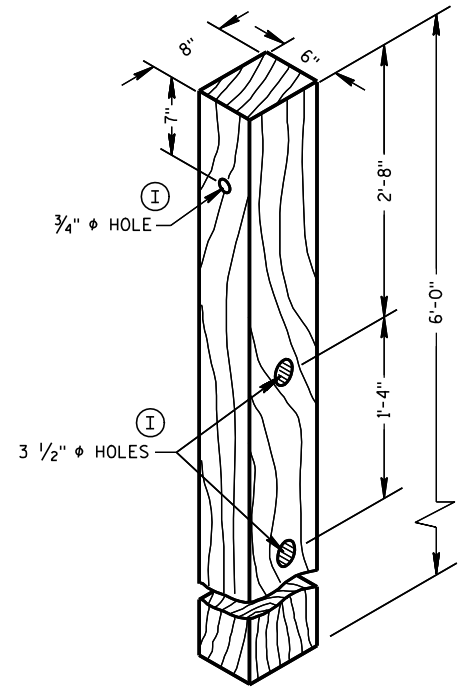
BILL OF MATERIALS	
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL, MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE H (ONLY THE SHEETING IS SUPPLIED BY THE MANUFACTURER)
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



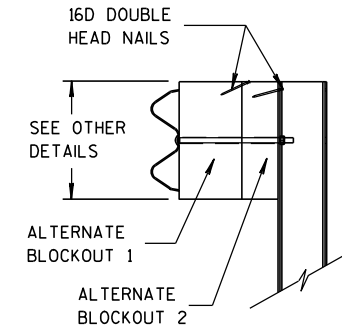
FOUNDATION TUBE ②



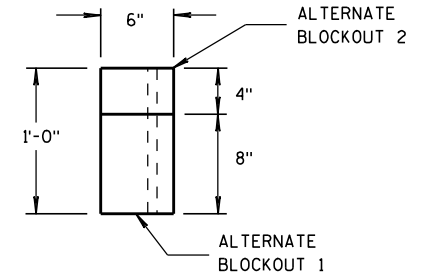
WOOD BREAKAWAY POST ①



WOOD CRT POST ③

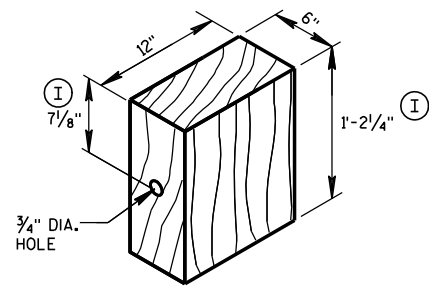


SIDE VIEW



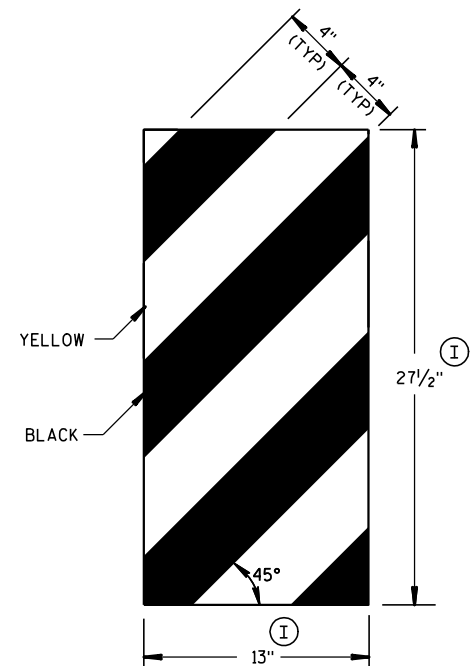
TOP VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

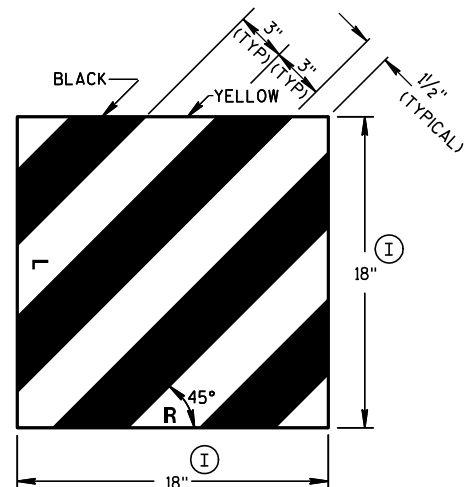


WOOD BLOCKOUT ④  
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

YELLOW REFLECTIVE TAPE  
3" X 9" TYPE H  
REFLECTIVE SHEETING



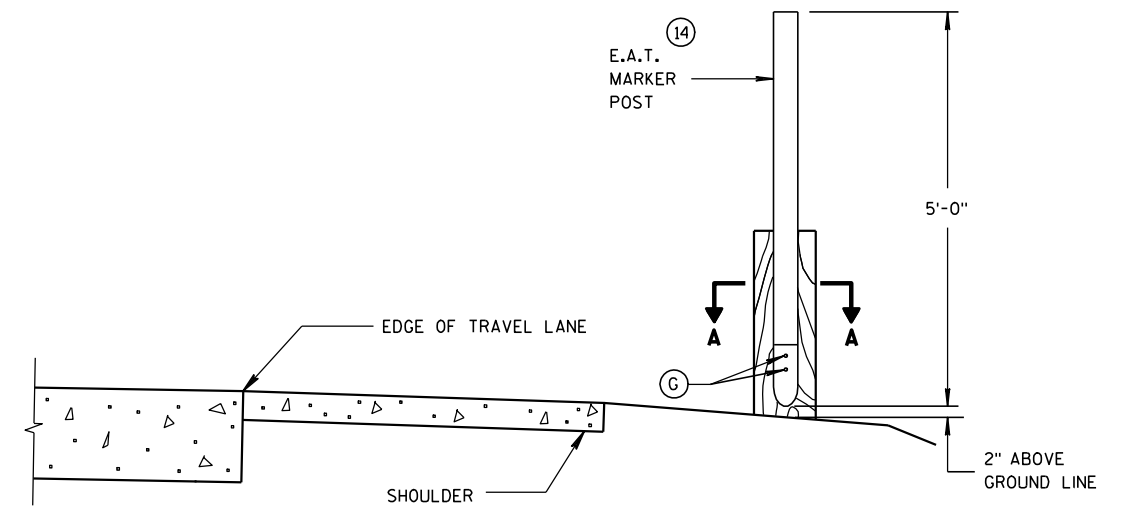
GENERIC REFLECTIVE SHEETING ⑬ ④



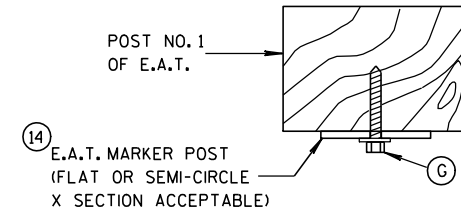
FRONT VIEW

SIDE VIEW

E.A.T. MARKER POST ⑭



TYPICAL INSTALLATION OF E.A.T.  
MARKER POST BACKSIDE OF POST NO. 1  
(E.A.T. AND RAIL REMOVED FOR CLARITY)

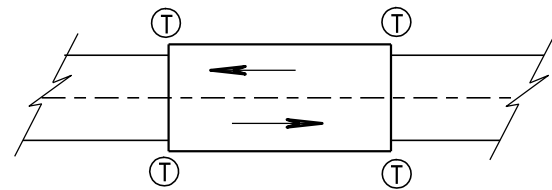


SECTION A-A

MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)

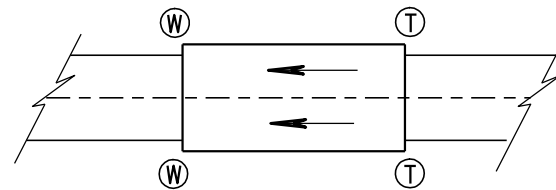
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
5/23/2011 /S/ Jerry H. Zogg  
DATE ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

## GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

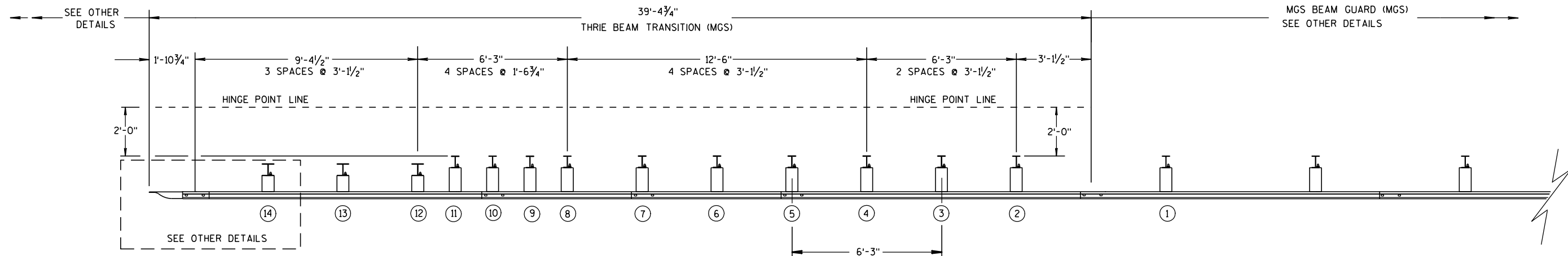
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

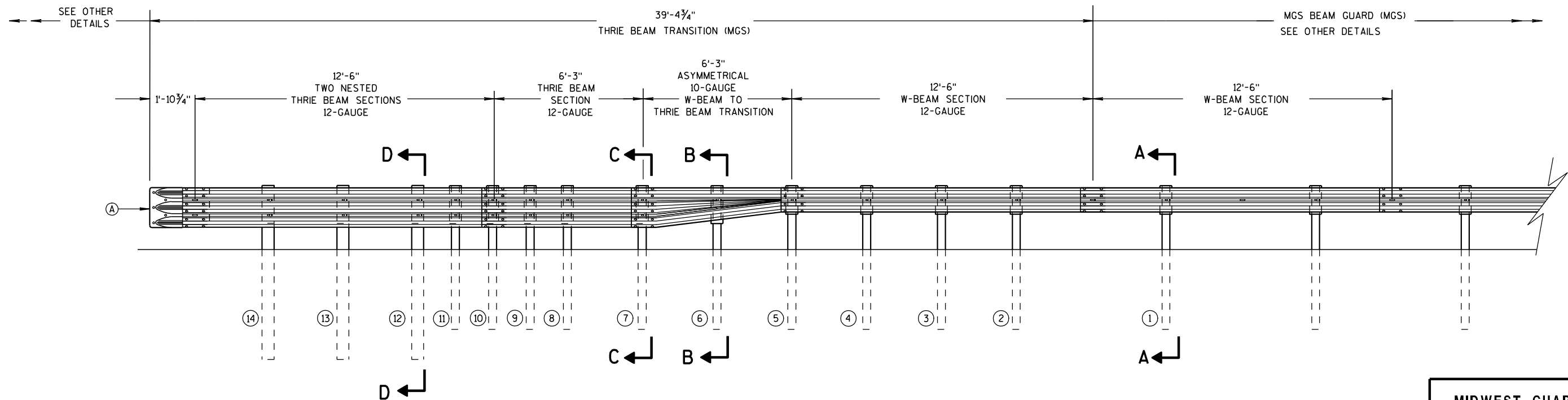
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

Ⓐ BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

## TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

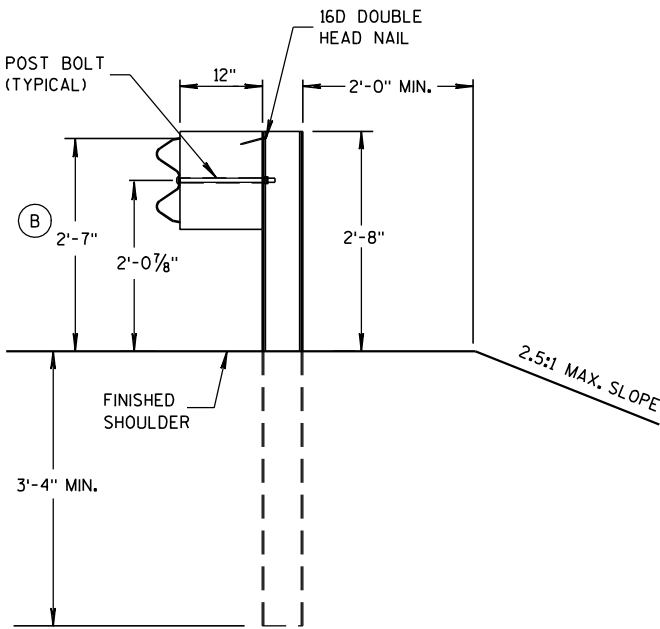
## MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

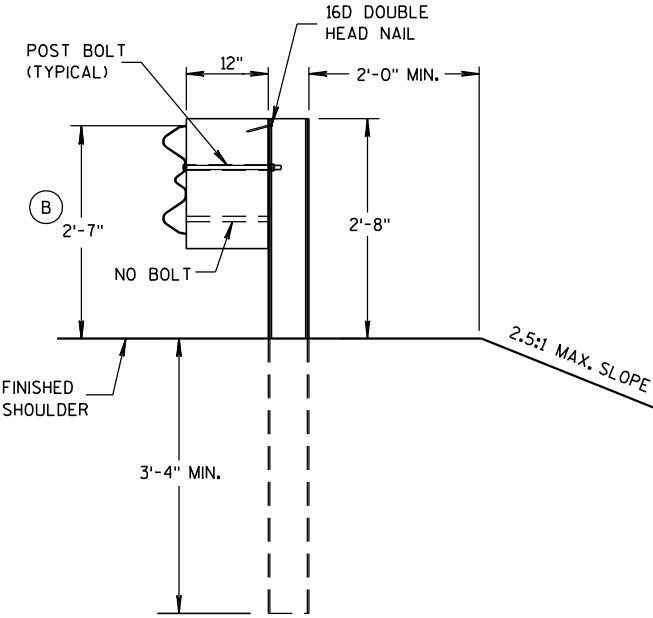
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

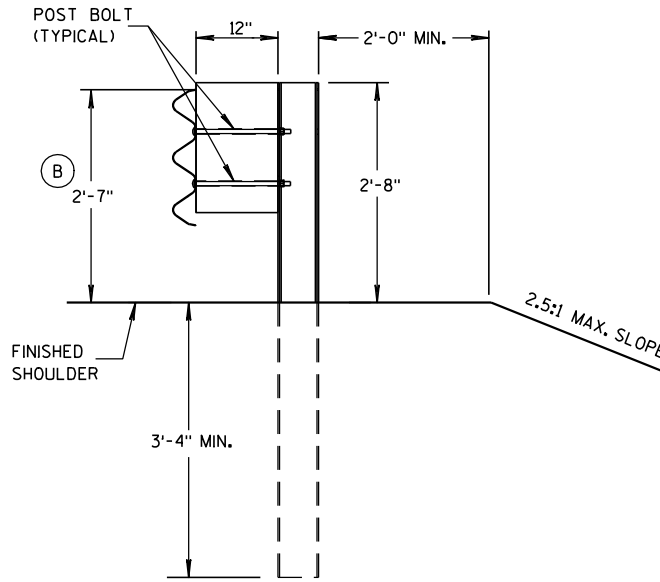
(B) TOLERANCE FOR TOP OF W-BEAM RAIL IS  $\pm 1"$ .



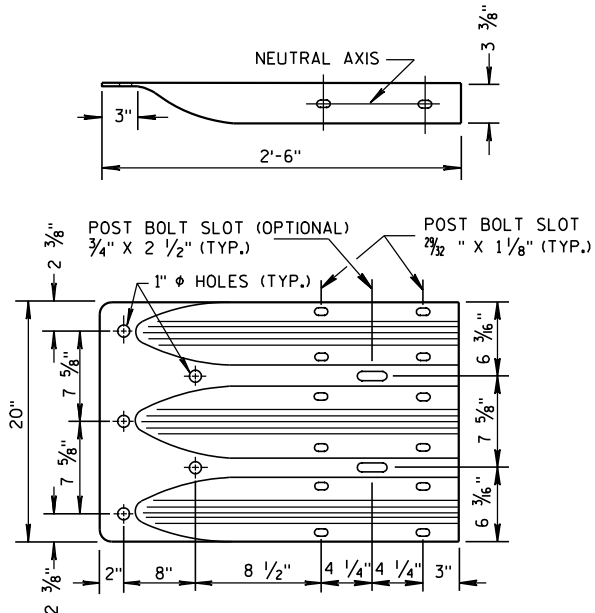
SECTION A-A  
POSTS 1-5



SECTION B-B  
POST 6



SECTION C-C  
POSTS 7-11



THRIE BEAM  
TERMINAL CONNECTOR

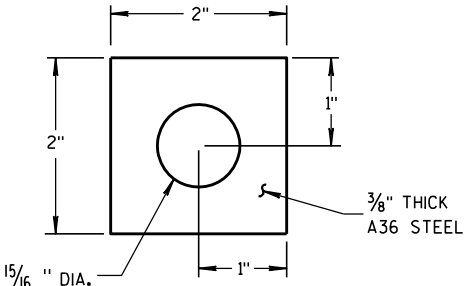
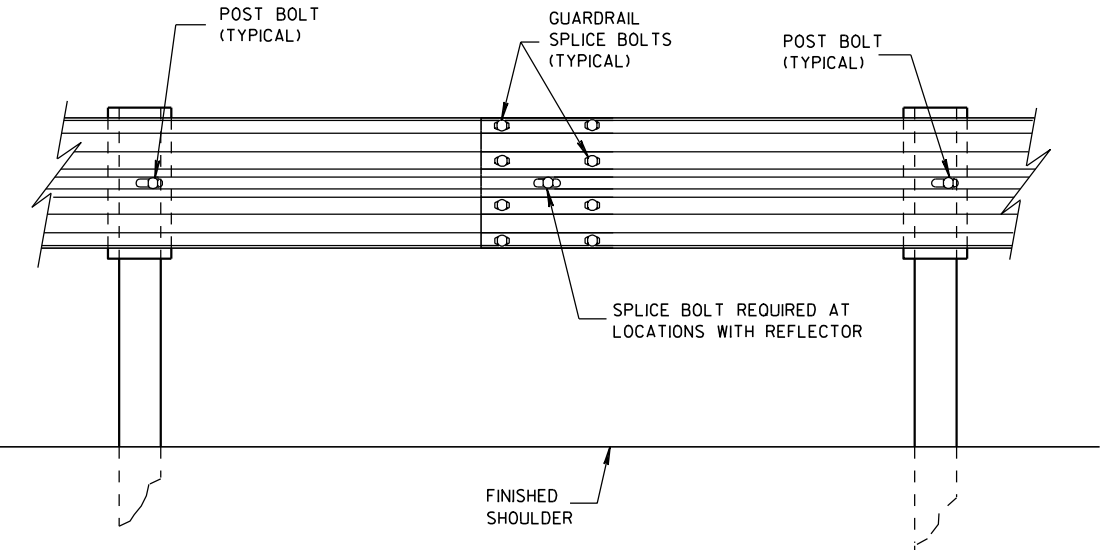
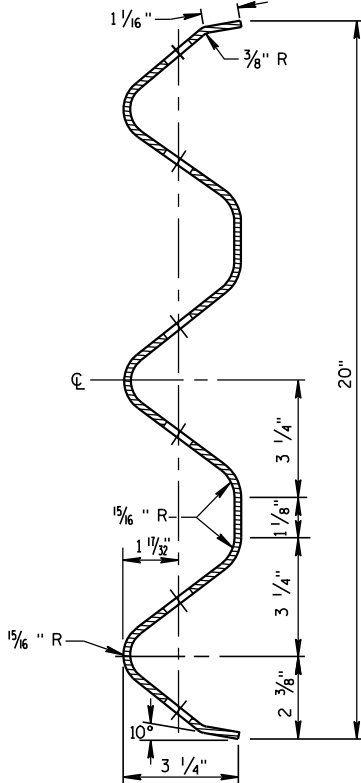


PLATE WASHER DETAIL



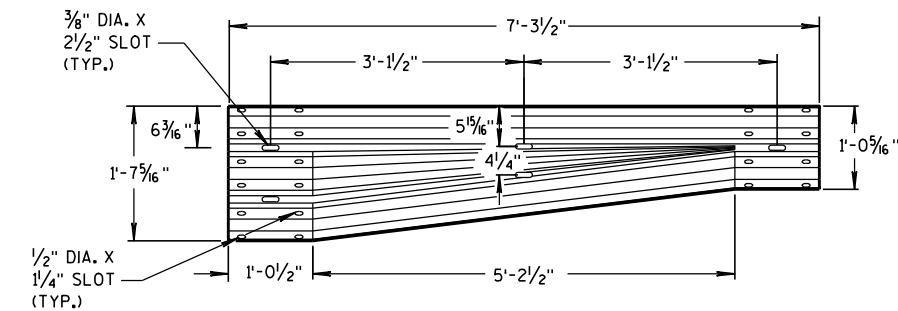
SPlice DETAIL



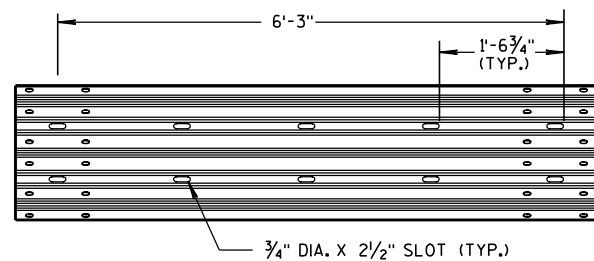
SECTION THRU THRIE  
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

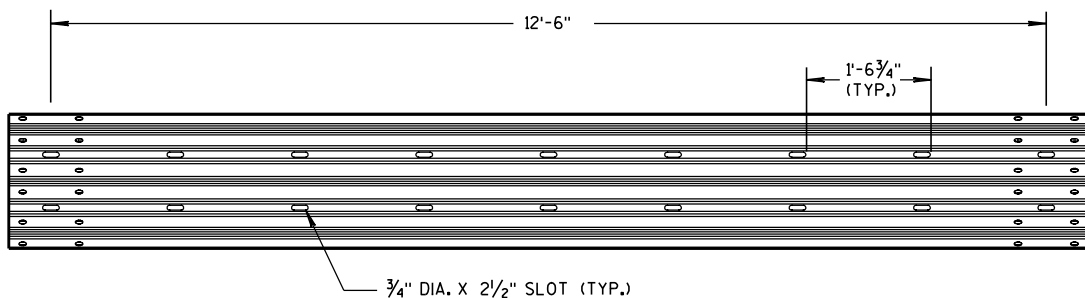
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



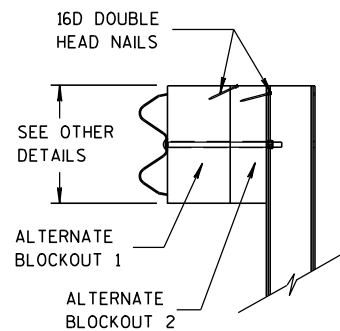
W-BEAM TO THRIE BEAM TRANSITION SECTION



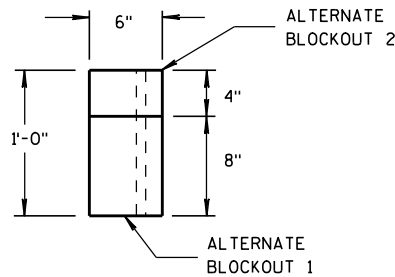
6'-3" THRIE BEAM SECTION



12'-6" THRIE BEAM SECTION

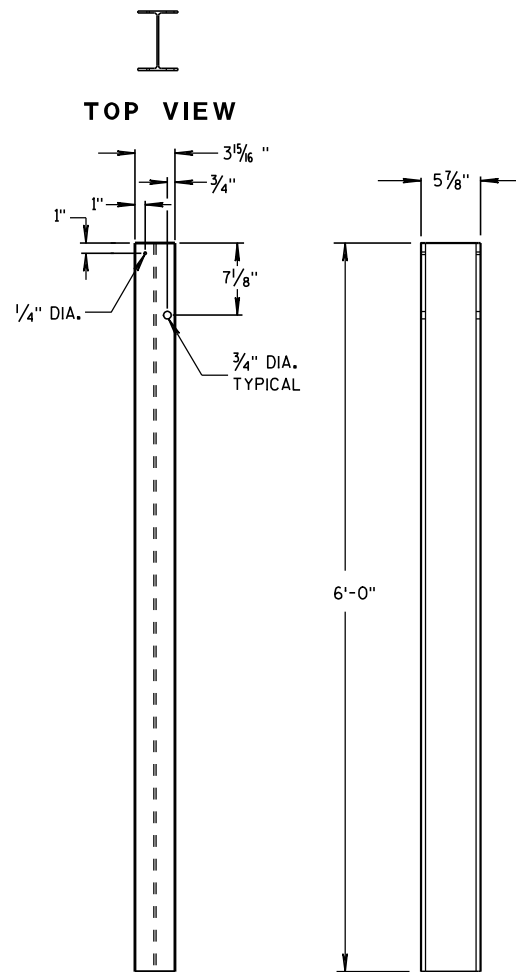


SIDE VIEW



TOP VIEW

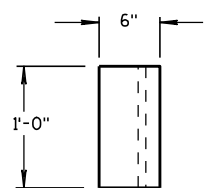
ALTERNATE WOOD  
BLOCKOUT DETAIL



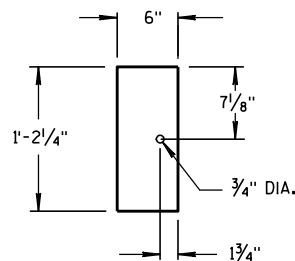
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

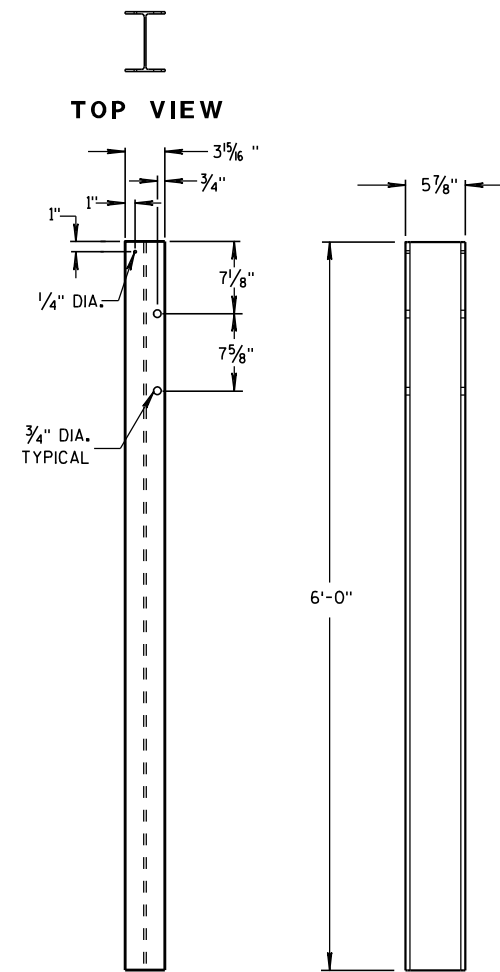


TOP VIEW



FRONT VIEW

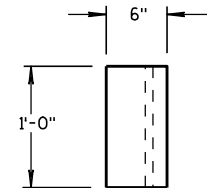
BLOCKOUT  
POSTS 1-5



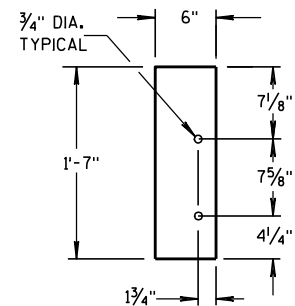
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-11

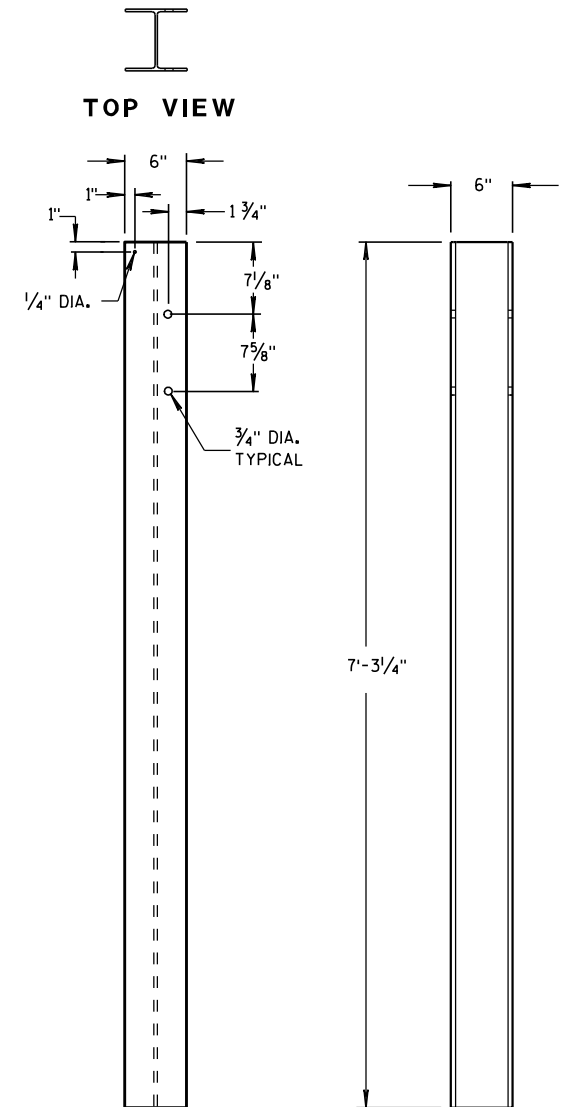


TOP VIEW



FRONT VIEW

BLOCKOUT  
POSTS 6-11



FRONT VIEW

SIDE VIEW

STEEL POSTS 12-14

STEEL POST SIZES

POST NUMBER	SECTION TYPE	LENGTH
①	W6x9	72"
②	W6x9	72"
③	W6x9	72"
④	W6x9	72"
⑤	W6x9	72"
⑥	W6x9	72"
⑦	W6x9	72"
⑧	W6x9	72"
⑨	W6x9	72"
⑩	W6x9	72"
⑪	W6x9	72"
⑫	W6x15	87 1/8"
⑬	W6x15	87 1/8"
⑭	W6x15	87 1/8"

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

ONE WAY  
TRAFFIC →

- ① ②  $\frac{7}{8}$ " DIA. HEX HEAD CAP SCREWS INTO  
THREADED INSERTS (FURNISHED WITH THE BRIDGE)  
WHEN RETROFITTING INTO AN EXISTING RIGID BARRIER  
 $\frac{7}{8}$ " DIA. H.S. HEX BOLT AND WASHERS REQUIRED  
1" DIA. HOLES DRILLED THRU PARAPET  
(4 REQ'D.)

W-BEAM  
TERMINAL  
CONNECTOR

WHEN RETROFITTING A TRANSITION  
TO AN EXISTING RIGID BARRIER,  
INSTALL PLATE WASHERS ON  
BACKSIDE OF RIGID BARRIER.

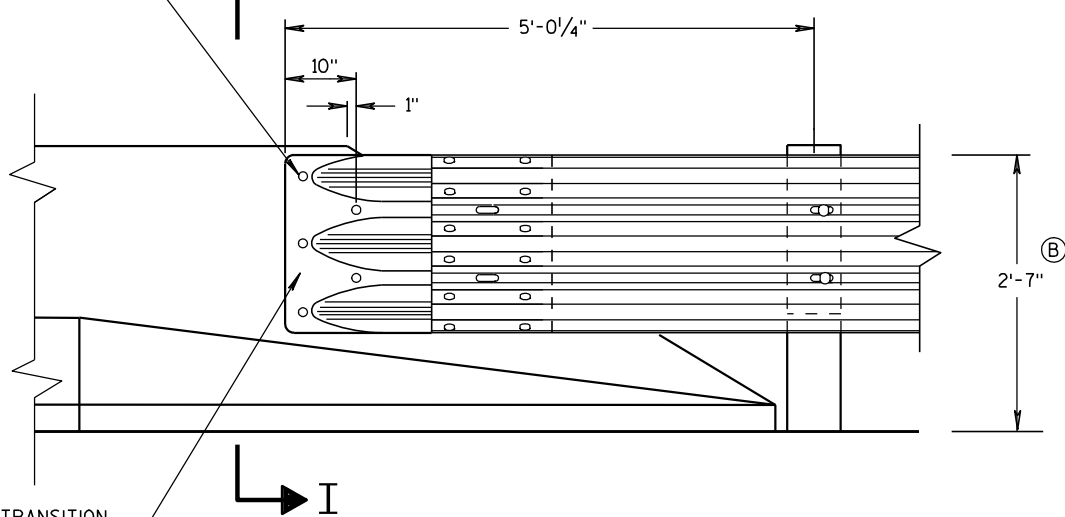
FRONT VIEW

### W BEAM CONNECTION TO PARAPETS WITH SLOPED ENDS

(USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)

- ① ②  $\frac{7}{8}$ " DIA. HEX HEAD CAP SCREWS INTO  
THREADED INSERTS (FURNISHED WITH THE BRIDGE)  
WHEN RETROFITTING INTO AN EXISTING RIGID BARRIER  
 $\frac{7}{8}$ " DIA. H.S. HEX BOLT AND WASHERS REQUIRED  
1" DIA. HOLES DRILLED THRU PARAPET  
(5 REQ'D.)

I



WHEN RETROFITTING A TRANSITION  
TO AN EXISTING RIGID BARRIER,  
INSTALL PLATE WASHERS ON  
BACKSIDE OF RIGID BARRIER.

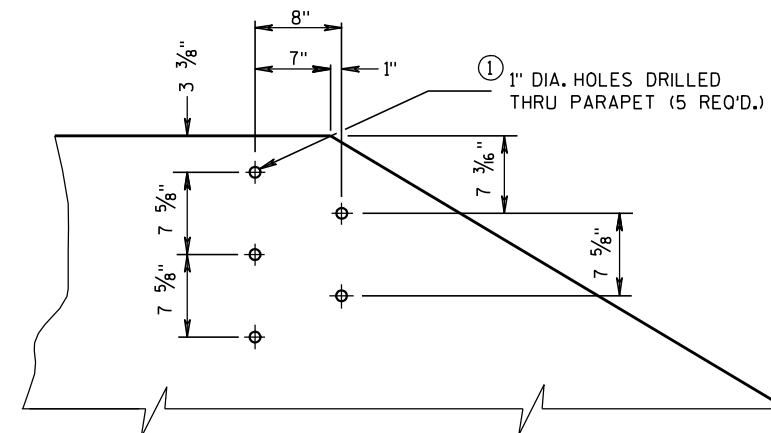
FRONT VIEW

### THRIE BEAM CONNECTION TO BRIDGE PARAPETS WITH SLOPED ENDS

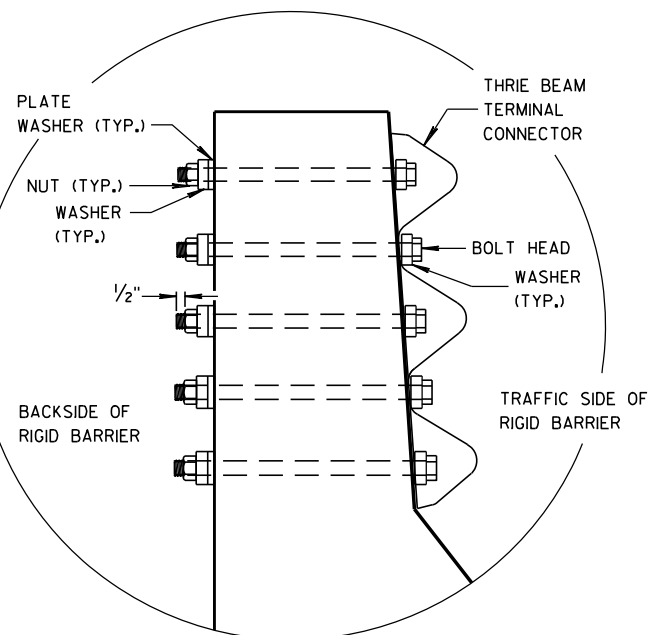
SECTION I-I

## GENERAL NOTES

- ① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X  $\frac{5}{8}$ " THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ③ TOLERANCE FOR TOP OF BEAM IS  $\pm 1$ ".



### DRILL HOLE LOCATION AND PATTERN FOR THRIE BEAM CONNECTION



MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
8/31/2012  
DATE  
FHWA

/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER

## LEGEND

- ⌚ POST WITH ATTACHED SIGN
- Ⓢ POST WITH ATTACHED SIGN IN DRUM
- ⚡ DRUM WITH WARNING LIGHT (TYPE C)
- DRUM
- ➡ ARROW BOARD
- ⌚ 8' TYPE III BARRICADE
- \*-x-\* REMOVING PAVEMENT MARKING
- ➡ DIRECTION OF TRAFFIC

## GENERAL NOTES :

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIREABLE) DISTANCE TO EXISTING SIGNS.

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON "COVERED" OR "DOWNED" SIGNS.

- ① CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUMS.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

## GENERAL NOTES CONTINUED:

REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR LONGER THAN 7 CONTINUOUS DAYS AND NIGHTS.

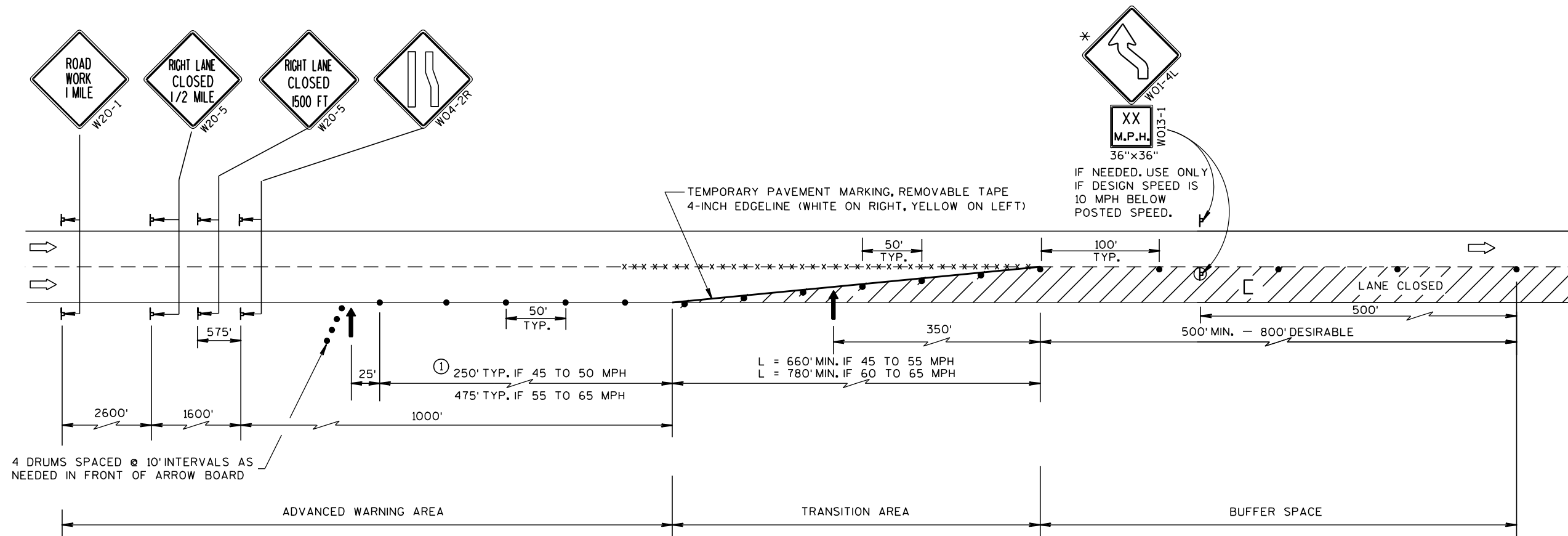
WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

IF LANE CLOSURE IS MORE THAN 1 MILE, PLACE A TYPE III BARRICADE APPROXIMATELY EVERY 1/4 MILE ACROSS THE CLOSED LANE TO HELP ENFORCE THE DRUM LINE.

ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP. THE LANE CLOSURE MUST MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE 1/2 THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.

- \* THE LEFT REVERSE CURVE SIGN (W01-4L) IS ONLY REQUIRED WHEN THIS DETAIL IS USED IN COMBINATION WITH "SINGLE LANE CROSSOVER" DETAIL.



**TRAFFIC CONTROL,  
LANE CLOSURE, SPEEDS  
GREATER THAN 40 M.P.H.**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
8-7-95  
DATE /S/ Chester J. Spang  
DIRECTOR, OFFICE OF TRAFFIC  
FHWA



LIVE LOAD:

DESIGN LOADING \_\_\_\_\_ HS 20  
INVENTORY RATING \_\_\_\_\_ HS 16  
OPERATING RATING \_\_\_\_\_ HS 27  
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV) \_\_\_\_\_ 200 KIPS

TRAFFIC DATA:

ADT (2014) = 55,000  
ADT (2034) = 71,300

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.

ALL STATIONS AND ELEVATIONS ARE IN FEET.

TOP OF EXISTING DECK ELEVATIONS SHALL BE DETERMINED FROM A FIELD SURVEY AT LOCATIONS DEEMED NECESSARY FOR ESTABLISHING OVERLAY THICKNESS AND POINT OF MINIMUM THICKNESS.

ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY AT THE ABUTMENTS SHALL BE PAID FOR UNDER THE BID ITEM, "POLYMER MODIFIED ASPHALT OVERLAY".

ALL CONCRETE REMOVAL NOT COVERED WITH THE ASPHALT OVERLAY SHALL BE DEFINED BY A 1 INCH DEEP SAW CUT.

CLEAN AND FILL EXISTING LONGITUDINAL AND TRANSVERSE CRACKS IN THE DECK WITH "CRACK SEALING EPOXY" AS DIRECTED BY THE FIELD ENGINEER.

VARIATIONS TO THE NEW GRADE LINE OVER 1/4" MUST BE SUBMITTED BY THE FIELD ENGINEER TO THE STRUCTURE DESIGN SECTION FOR REVIEW.

AN AVERAGE THICKNESS OF 2 1/2" FOR THE POLYMER MODIFIED ASPHALT OVERLAY WAS USED FOR THE QUANTITY CALCULATIONS.

PREPARATION DECKS AND CONCRETE MASONRY OVERLAY DECK PATCHING. AREAS TO BE DETERMINED BY THE ENGINEER IN THE FIELD. SEE SHEET 3 FOR ESTIMATED LIMITS.

LIST OF DRAWINGS:

NO.	DRAWING
1	GENERAL PLAN
2	STAGING PLAN
3	REPAIR DETAILS

NO.	STATION	OFFSET	DESCRIPTION	ELEV.
BM 1	1307'WB'+83.18	91.25 RT	PK NAIL IN 6" ELM	789.06
BM 2	1310'WB'+53.66	34.10 RT	PAINTED BOLT	800.93
BM 3	1311'EB'+43.47	38.87 LT	PK NAIL IN 3RD POST BEAM GUARD	799.54
BM 4	1309'EB'+28.03	35.07 LT	"+" ON PARAPET WALL	800.63

CLEAN AND FILL EXISTING CRACKS IN PARAPET WITH "EPOXY CRACK SEALING" AS DIRECTED BY THE ENGINEER.

EXTENT OF BID ITEMS "CLEANING PARAPETS" AND "PROTECTIVE SURFACE TREATMENT" ENTIRE LENGTH OF PARAPETS.

REMOVE AND REPLACE ALL LOOSE OR MISSING EXISTING SEALER. FILL WITH NON-STAINING, GRAY NON-BITUMINOUS JOINT SEALER. PAYMENT INCIDENTAL TO THE BID ITEM "PROTECTIVE SURFACE TREATMENT"

EXISTING JOINTS IN PARAPETS.

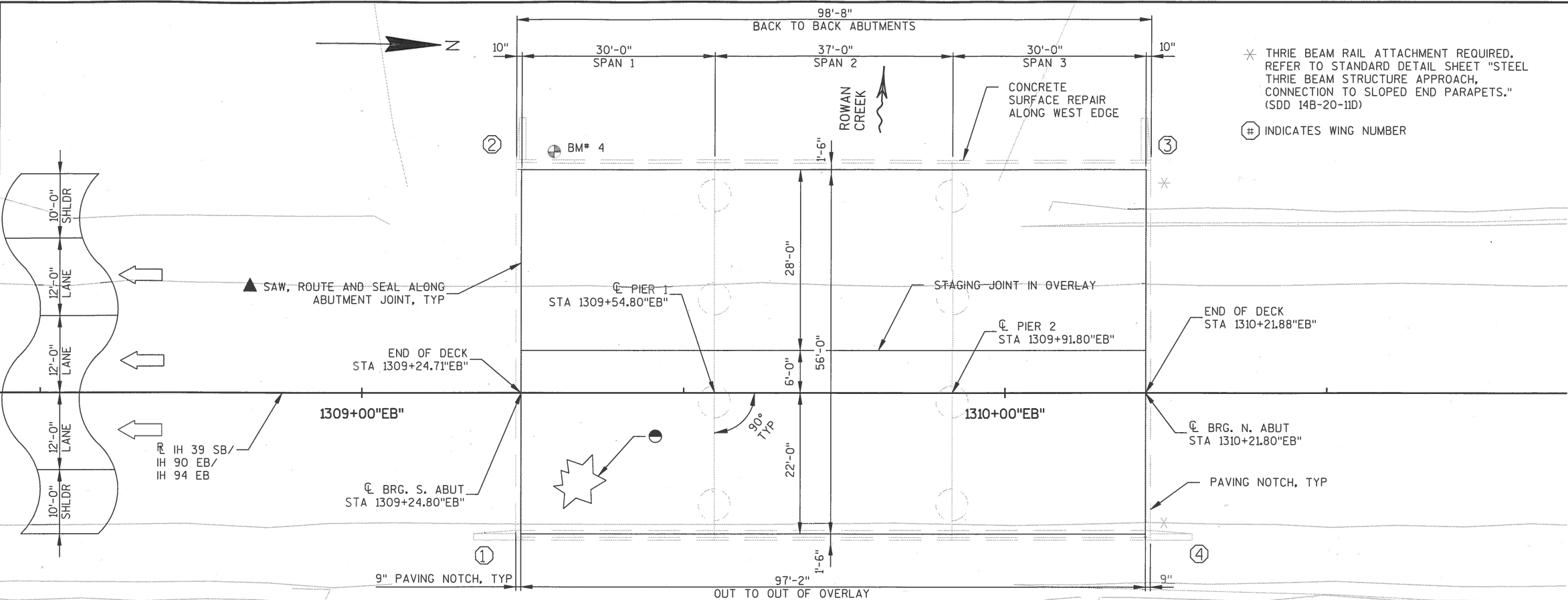
SECTION THRU EXIST. PARAPETS



BRIDGE OFFICE CONTACT  
WILLIAM DREHER, P.E.  
TELEPHONE: (608) 266-8489  
CONSULTANT CONTACT  
GARY RUCHTI, P.E.  
TELEPHONE: (608) 273-6380

GENERAL PLAN

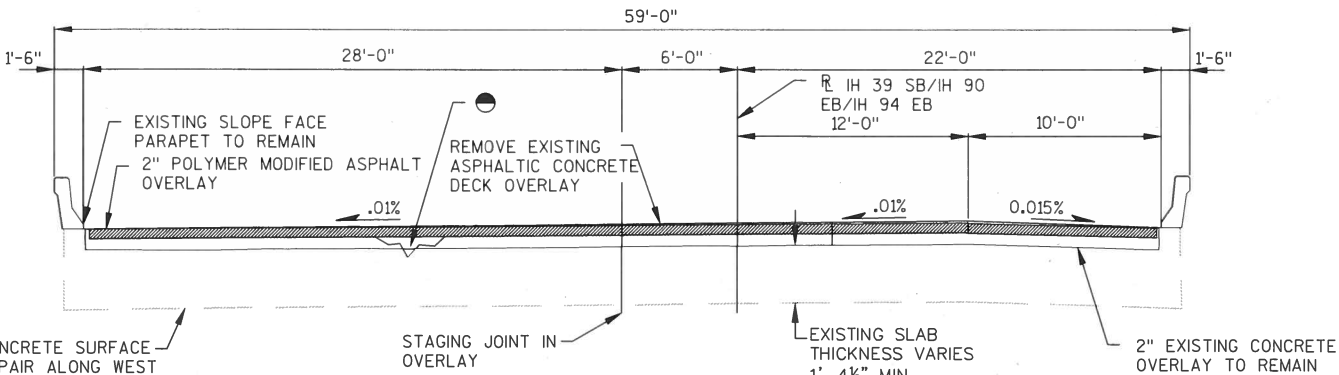
SHEET 1 OF 3



PLAN B-11-40

(DECK OVERLAY OF AN EXISTING THREE SPAN R.C. HAUNCHED SLAB BRIDGE)

BID ITEM INCLUDED IN ROADWAY QUANTITIES



CROSS SECTION THRU ROADWAY

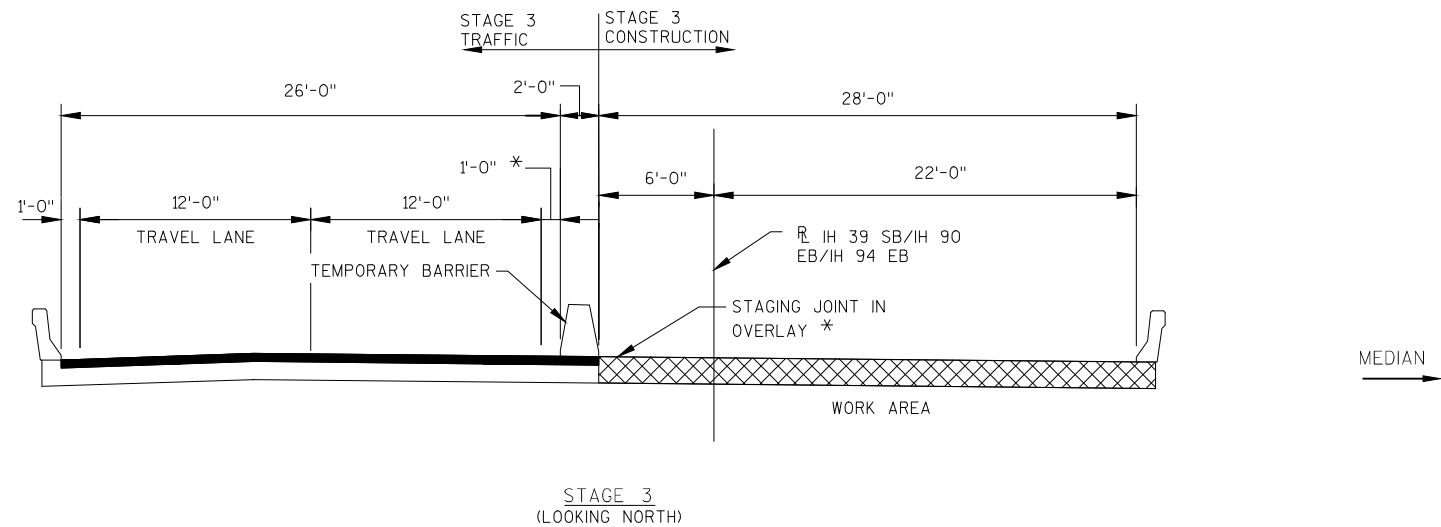
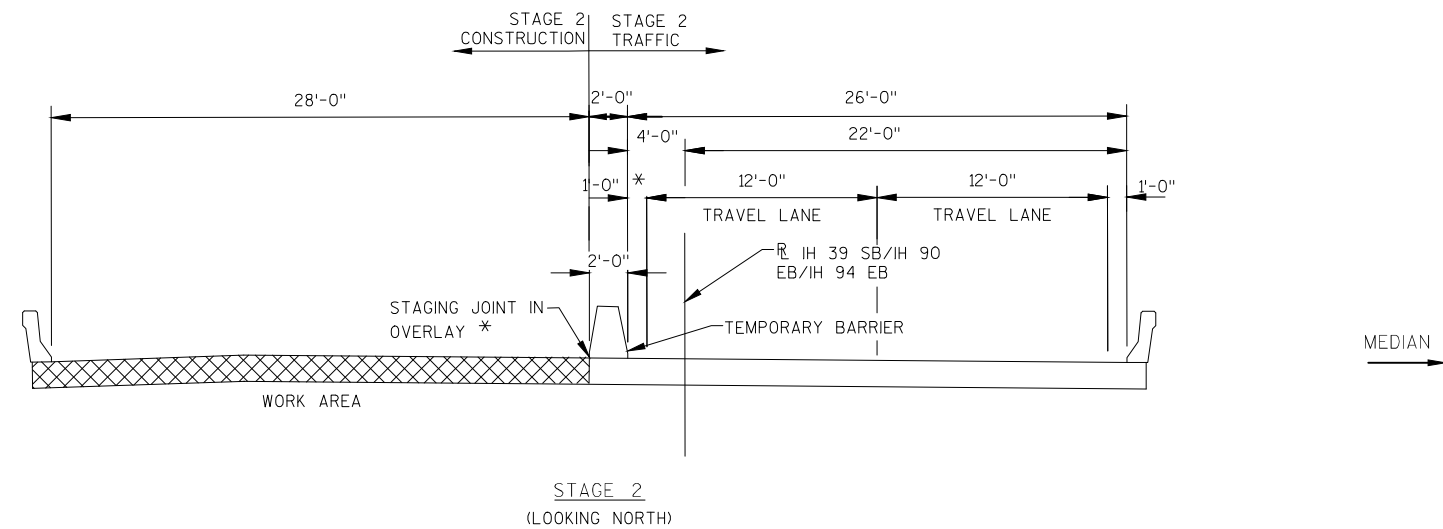
(LOOKING NORTH)

TOTAL ESTIMATED QUANTITIES

BID ITEM NO.	BID ITEMS	UNIT	S ABUT	PIER 1	PIER 2	N ABUT	SUPER	TOTALS
203.0210.S	ABATEMENT OF ASBESTOS CONTAINING MATERIAL STRUCTURE B-11-40	LS	—	—	—	—	—	1
502.0717.S	CRACK SEALING EPOXY	LF	—	—	—	—	545	545
502.3200	PROTECTIVE SURFACE TREATMENT	SY	4	—	—	4	79	87
509.0301	PREPARATION DECKS TYPE 1	SY	—	—	—	—	62	62
509.0302	PREPARATION DECKS TYPE 2	SY	—	—	—	—	25	25
509.1500	CONCRETE SURFACE REPAIR	SF	4	—	—	10	120	134
509.9010.S.01	REMOVING ASPHALTIC CONCRETE DECK OVERLAY B-11-40	SY	—	—	—	—	605	605
509.9020.S	EPOXY CRACK SEALING	LF	—	—	—	—	13	13
509.9050.S	CLEANING PARAPETS	LF	9	—	—	9	200	218
SPV.0035.01	CONCRETE MASONRY OVERLAY DECK PATCHING	CY	—	—	—	—	19	19
SPV.0180.01	REMOVING CONCRETE MASONRY OVERLAY DELAMINATIONS	SY	—	—	—	—	250	250
SPV.0195.01	POLYMER MODIFIED ASPHALT OVERLAY	TON	—	—	—	—	87	87

**NOTES**

SEE SHEET 1 FOR FINAL CROSS SECTION

SEE "TRAFFIC CONTROL CONSTRUCTION STAGING DETAILS"  
IN ROAD PLANS.\* SHOULDER WIDTH MAY BE TEMPORARY REDUCED FOR  
THE OPERATION OF MILLING AND PAVING, AS DIRECTED BY  
THE ENGINEER

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-11-40			
DRAWN BY		TAV	PLANS CK'D. GAR
STAGING PLAN		SHEET 2 OF 3	

NOTES

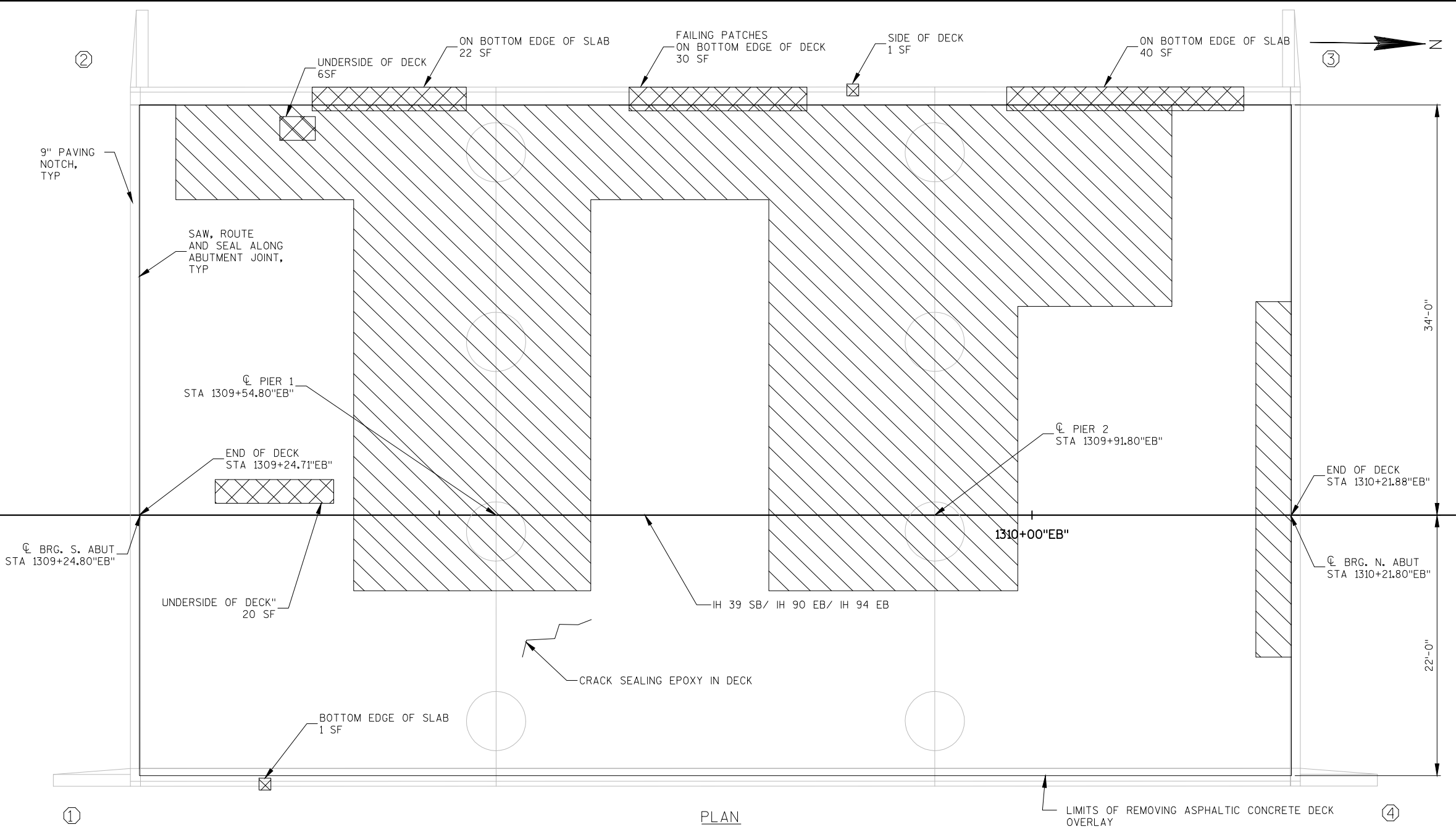
LOCATIONS AND QUANTITIES GIVEN ON THIS SHEET ARE APPROXIMATE AND GIVEN FOR INFORMATION ONLY.

EXACT LIMITS OF CONCRETE SURFACE REPAIR, EPOXY CRACK SEALING, PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, REMOVING CONCRETE MASONRY OVERLAY DELAMINATIONS, AND CRACK SEALING EPOXY TO BE DETERMINED BY THE ENGINEER IN THE FIELD.

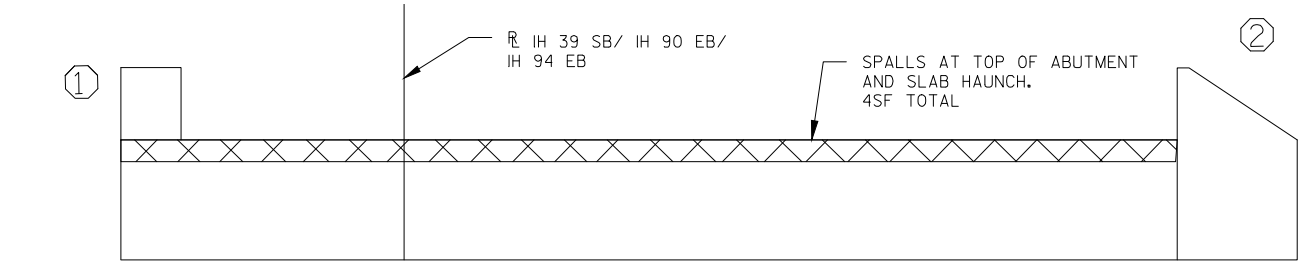
# INDICATES WING NUMBER.

LIMITS OF ESTIMATED DECK REPAIRS NEED INCLUDING PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, REMOVING CONCRETE MASONRY OVERLAY DELAMINATIONS AND CONCRETE MASONRY OVERLAY DECK PATCHING.

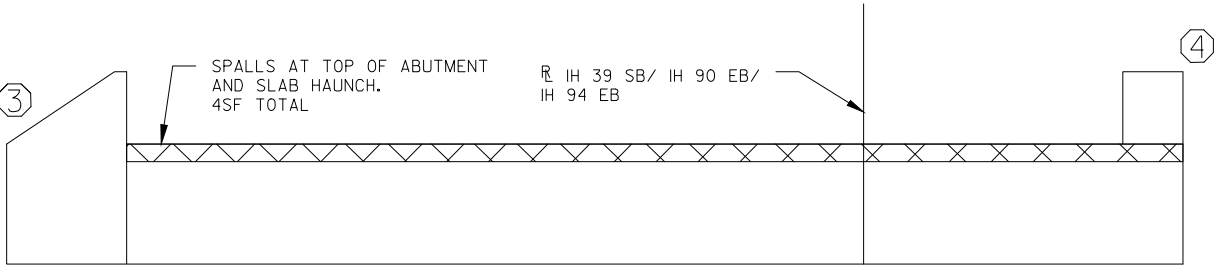
LIMITS OF ESTIMATED CONCRETE SURFACE REPAIR.



PLAN



ELEVATION S. ABUT  
(LOOKING SOUTH)



ELEVATION N. ABUT  
(LOOKING NORTH)

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-11-40			
DRAWN BY		TAV	PLANS CK'D. GAR
REPAIR DETAILS		SHEET 3 OF 3	

## LIVE LOAD:

DESIGN LOADING	HS 20
INVENTORY RATING	HS 16
OPERATING RATING	HS 27
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV)	200 KIPS

## TRAFFIC DATA:

ADT (2014) = 55,000

ADT (2034) = 71,300

## GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.

ALL STATIONS AND ELEVATIONS ARE IN FEET.

TOP OF EXISTING DECK ELEVATIONS SHALL BE DETERMINED FROM A FIELD SURVEY AT LOCATIONS DEEMED NECESSARY FOR ESTABLISHING OVERLAY THICKNESS AND POINT OF MINIMUM THICKNESS.

ANY EXCAVATION REQUIRED TO COMPLETE THE OVERLAY AT THE ABUTMENTS SHALL BE PAID FOR UNDER THE BID ITEM, "POLYMER MODIFIED ASPHALT OVERLAY".

ALL CONCRETE REMOVAL NOT COVERED WITH THE ASPHALT OVERLAY SHALL BE DEFINED BY A 1 INCH DEEP SAW CUT.

CLEAN AND FILL EXISTING LONGITUDINAL AND TRANSVERSE CRACKS IN THE DECK WITH "CRACK SEALING EPOXY" AS DIRECTED BY THE FIELD ENGINEER.

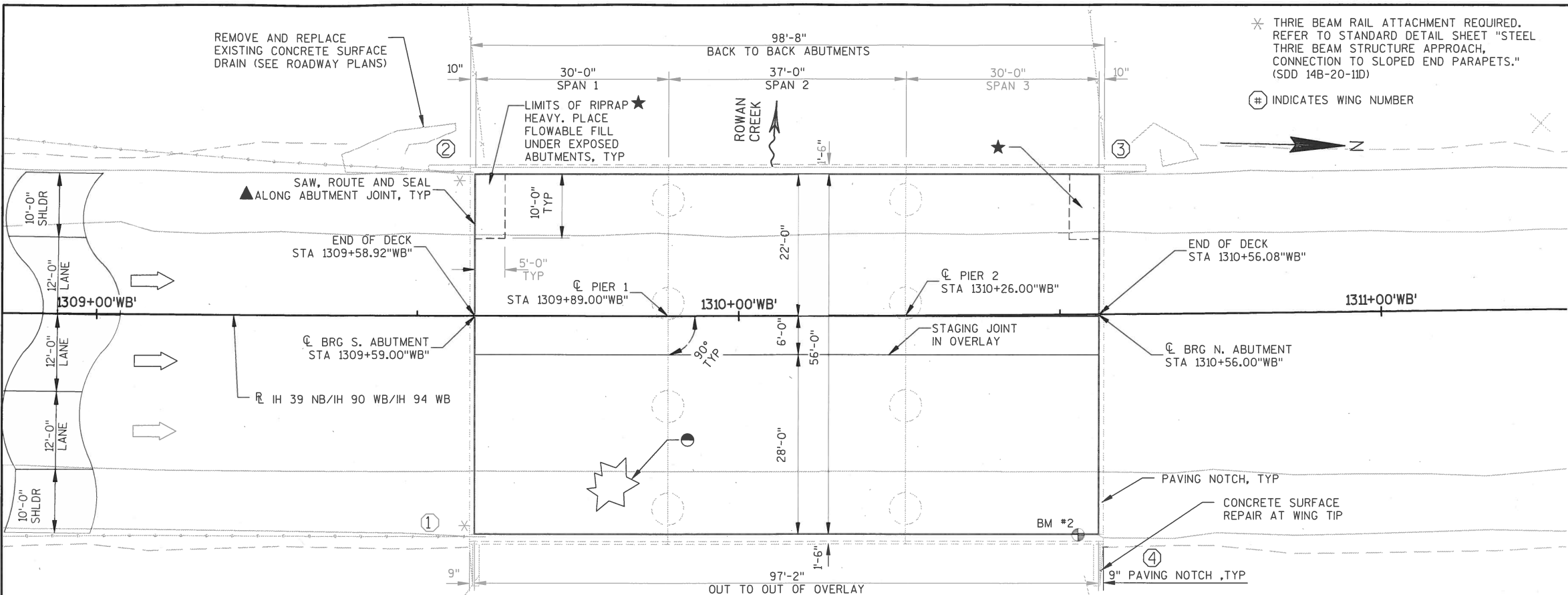
VARIATIONS TO THE NEW GRADE LINE OVER 1/4" MUST BE SUBMITTED BY THE FIELD ENGINEER TO THE STRUCTURE DESIGN SECTION FOR REVIEW.

AN AVERAGE THICKNESS OF 2 1/2" FOR THE POLYMER MODIFIED ASPHALT OVERLAY WAS USED FOR THE QUANTITY CALCULATIONS.

PREPARATION DECKS AND CONCRETE MASONRY OVERLAY DECK PATCHING. AREAS TO BE DETERMINED BY THE ENGINEER IN THE FIELD. SEE SHEET 3 FOR ESTIMATED LIMITS.

## LIST OF DRAWINGS

NO.	DRAWING
1	GENERAL PLAN
2	STAGING PLAN
3	REPAIR DETAILS

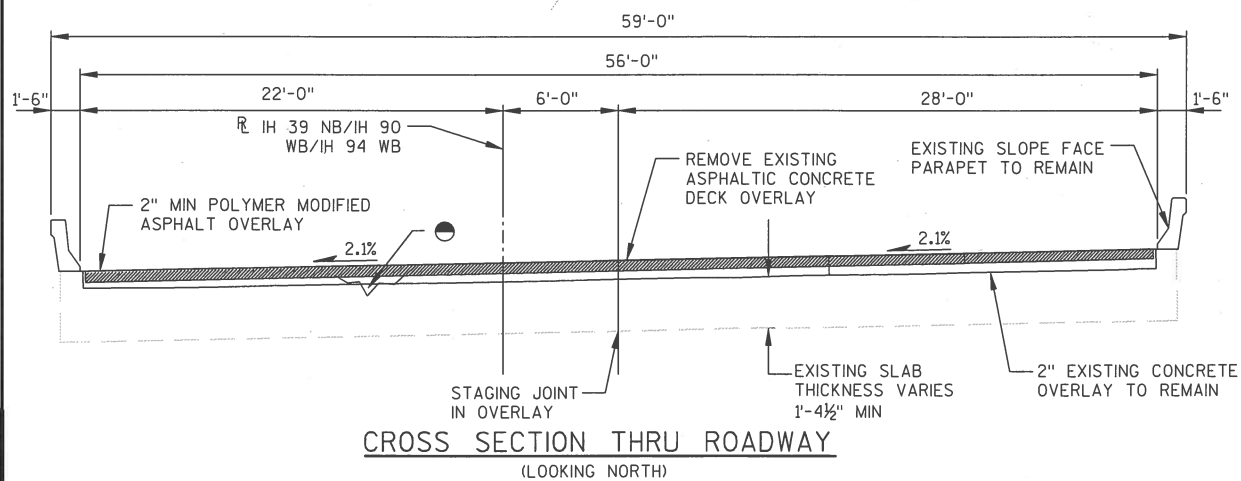


## PLAN B-11-41

(DECK OVERLAY OF AN EXISTING THREE SPAN R.C. HAUNCHED SLAB BRIDGE)

▲ BID ITEM INCLUDED IN ROADWAY QUANTITIES

NO.	STATION	OFFSET	DESCRIPTION	ELEV.
BM 1	1307'WB'+83.18	91.25 RT	PK NAIL IN 6" ELM	789.06
BM 2	1310'WB'+53.66	34.10 RT	PAINTED BOLT	800.93
BM 3	1311'EB'+43.47	38.87 LT	PK NAIL IN 3RD POST BEAM GUARD	799.54
BM 4	1309'EB'+28.03	35.07 LT	"+" ON PARAPET WALL	800.63

CROSS SECTION THRU ROADWAY  
(LOOKING NORTH)

CLEAN AND FILL EXISTING CRACKS IN PARAPET WITH "EPOXY CRACK SEALING" AS DIRECTED BY THE ENGINEER.

EXTENT OF BID ITEMS "CLEANING PARAPETS" AND "PROTECTIVE SURFACE TREATMENT" ENTIRE LENGTH OF PARAPETS.

REMOVE AND REPLACE ALL LOOSE OR MISSING EXISTING SEALER. FILL WITH NON-STAINING, GRAY NON-BITUMINOUS JOINT SEALER. PAYMENT INCIDENTAL TO THE BID ITEM "PROTECTIVE SURFACE TREATMENT"

EXISTING JOINTS IN PARAPETS.

## SECTION THRU EXIST. PARAPETS

8

## TOTAL ESTIMATED QUANTITIES

BID ITEM NO.	BID ITEMS	UNIT	S ABUT	PIER 1	PIER 2	N ABUT	SUPER	TOTALS
209.0200.S	BACKFILL CONTROLLED LOW STRENGTH	CY	1	---	---	1	---	2
502.0717.S	CRACK SEALING EPOXY	LF	---	---	---	---	545	545
502.3200	PROTECTIVE SURFACE TREATMENT	SY	4	---	---	4	79	87
509.0301	PREPARATION DECKS TYPE 1	SY	---	---	---	---	84	84
509.0302	PREPARATION DECKS TYPE 2	SY	---	---	---	---	34	34
509.1500	CONCRETE SURFACE REPAIR	SF	---	---	---	5	---	5
509.9010.S.02	REMOVING ASPHALTIC CONCRETE DECK OVERLAY B-11-41	SY	---	---	---	---	605	605
509.9020.S	EPOXY CRACK SEALING	LF	6	---	---	6	22	34
509.9050.S	CLEANING PARAPETS	LF	9	---	---	9	200	218
606.0300	RIPRAP HEAVY	CY	5	---	---	5	---	10
SPV.0035.01	CONCRETE MASONRY OVERLAY DECK PATCHING	CY	---	---	---	---	26	26
SPV.0180.01	REMOVING CONCRETE MASONRY OVERLAY DELAMINATIONS	SY	---	---	---	---	335	335
SPV.0195.01	POLYMER MODIFIED ASPHALT OVERLAY	TON	---	---	---	---	87	87



BRIDGE OFFICE CONTACT  
WILLIAM DREHER, P.E.  
TELEPHONE: (608) 266-8489  
CONSULTANT CONTACT  
GARY RUCHTI, P.E.  
TELEPHONE: (608) 273-6380

NO.	DATE	REVISION	BY
<b>Mead &amp; Hunt</b> Mead & Hunt, Inc. 6501 Watts Road Madison, WI 53719 608.273.6380 www.meadhunt.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
APPROVED	William C. Dreher, KAR		11/26/13
CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE B-11-41			
IH39 NB/IH 90 WB/IH 94 WB OVER ROWAN CREEK			
COUNTY	COLUMBIA	TOWN/CITY/VILLAGE	DEKORRA
DESIGN SPEC. REHABILITATION N/A			
DESIGNED BY	RCF	CK'D. GARBY	TAV
GENERAL PLAN			
SHEET 1 OF 3			

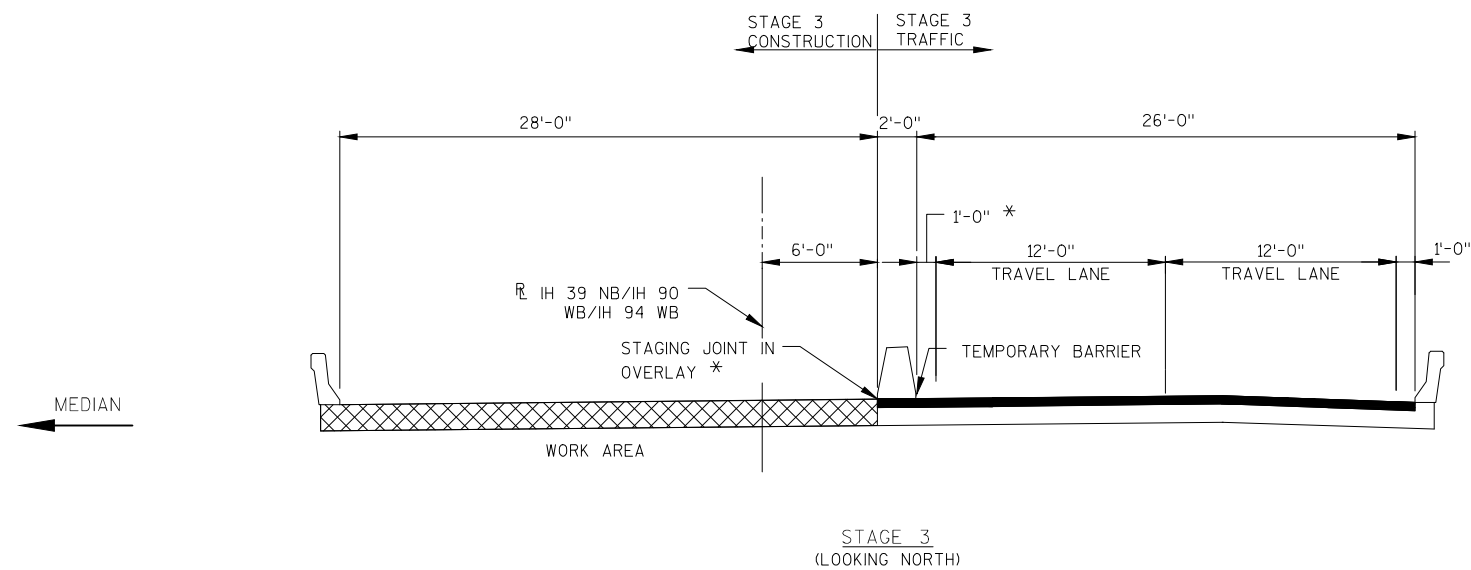
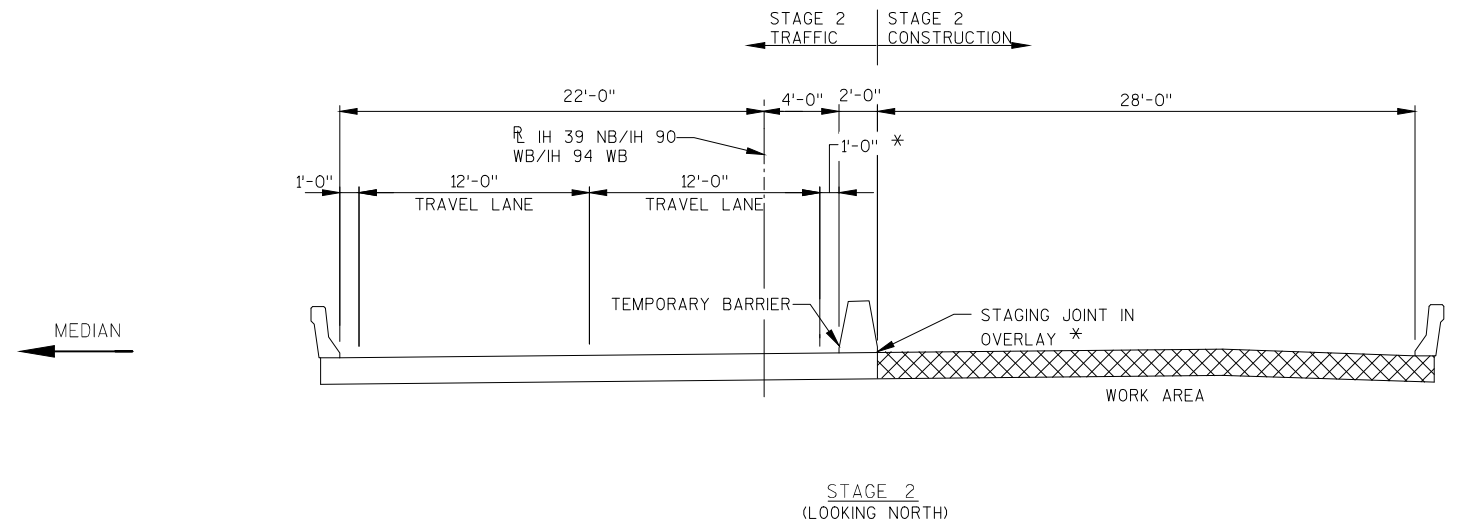
8

**NOTES**

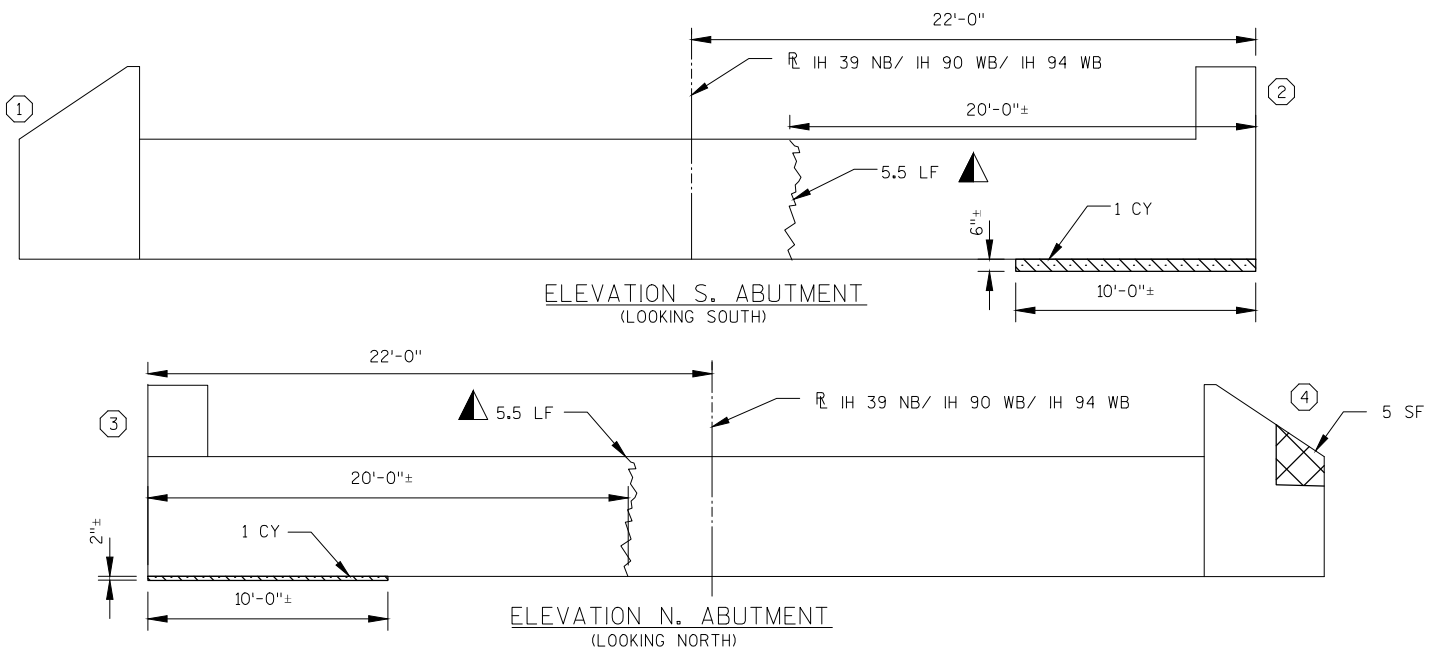
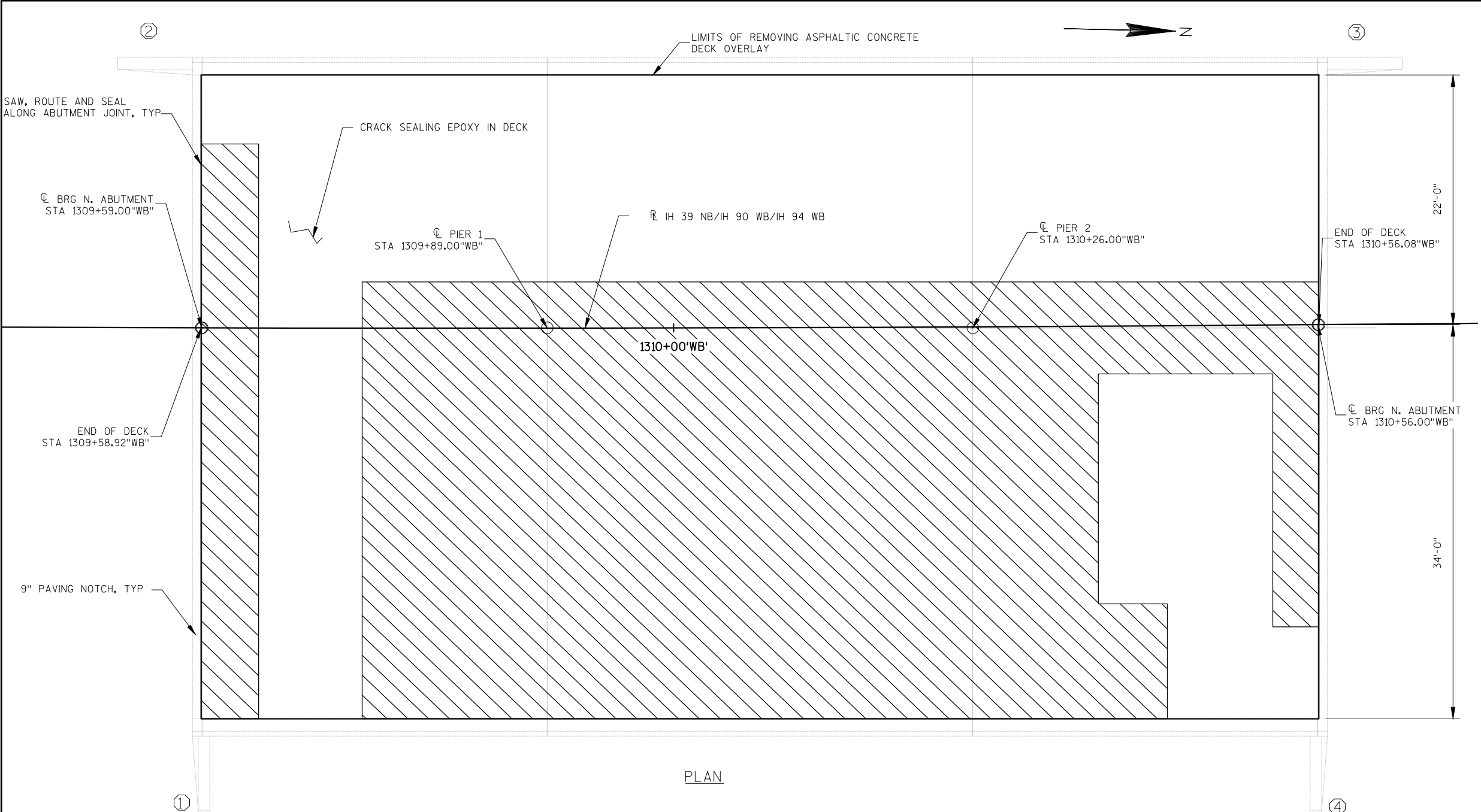
SEE SHEET 1 FOR FINAL CROSS SECTION.

SEE "TRAFFIC CONTROL CONSTRUCTION STAGING DETAILS" IN ROAD PLANS.

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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-11-41			
DRAWN BY		TAV CK'D.	GAR
STAGING PLAN		SHEET 2 OF 3	



- NOTES**
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- (#) INDICATES WING NUMBER.
- LIMITS OF ESTIMATED DECK REPAIRS NEEDED INCLUDING PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2, REMOVING CONCRETE MASONRY OVERLAY DELAMINATIONS AND CONCRETE MASONRY OVERLAY DECK PATCHING.
- LIMITS OF ESTIMATED CONCRETE SURFACE REPAIR.
- EPOXY CRACK SEALING.
- LIMITS OF FLOWABLE FILL UNDER ABUTMENT. SEE ABUTMENT ELEVATION VIEWS THIS SHEET.

STATE PROJECT NUMBER

1011-03-78

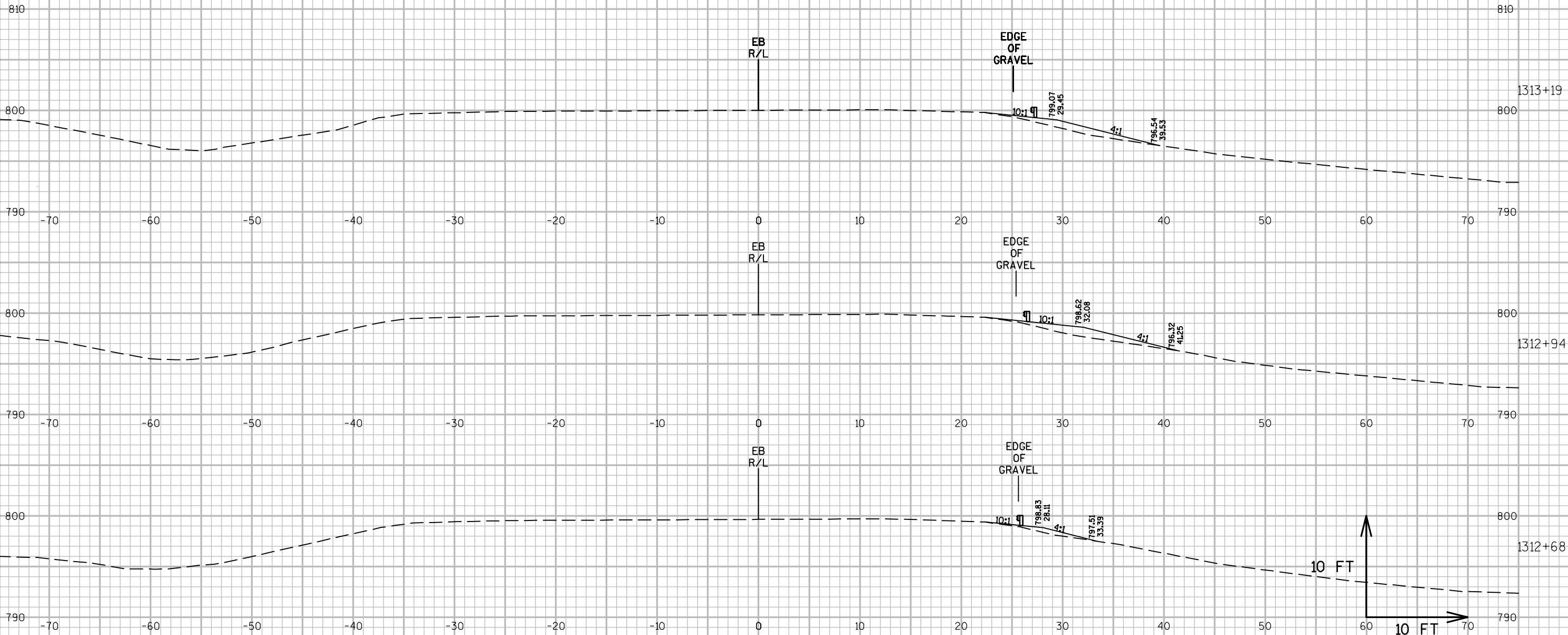
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-11-41			
DRAWN BY		TAV	PLANS CK'D. GAR
REPAIR DETAILS			SHEET 3 OF 3



BORROW COMPUTATION (FOR INFORMATIONAL PURPOSES ONLY)							
STATION	BEGIN OR END	END AREA	AVE. END AREA	LENGTH	CUBIC YARDS	SUBTOTAL	REMARKS
1307 + 36	BEGIN	0.0					
			3.0	25.0	2.7	2.7	WB LT
1307 + 11		5.9					
			11.7	25.0	10.8	13.5	WB LT
1306 + 86		17.4					
			15.2	26.0	14.6	28.2	WB LT
1306 + 60		13.0					
			6.5	75.0	18.0	46.2	WB LT
1305 + 85	END	0.0					
1307 + 44	BEGIN	0.0					
			6.8	25.0	6.3	52.5	WB RT
1307 + 19		13.6					
			21.7	25.0	20.1	72.6	WB RT
1306 + 94		29.9					
			32.7	25.0	30.3	102.9	WB RT
1306 + 69		35.6					
			17.8	75.0	49.4	152.3	WB RT
1305 + 94	END	0.0					
1312 + 43	BEGIN	0.0					
			1.2	25.0	1.1	153.4	EB RT
1312 + 68		2.3					
			5.4	26.0	5.2	158.6	EB RT
1312 + 94		8.4					
			7.5	25.0	6.9	165.5	EB RT
1313 + 19		6.6					
			3.3	75.0	9.1	174.6	EB RT
1313 + 94	END	0.0					
1312 + 37	BEGIN	0.0					
			1.3	25.0	1.2	175.9	EB LT
1312 + 62		2.7					
			7.5	25.0	6.9	182.8	EB LT
1312 + 87		12.3					
			10.4	25.0	9.6	192.4	EB LT
1313 + 12		8.4					
			4.2	100.0	15.6	208.0	EB LT
1314 + 12	END	0.0					
					TOTAL:	207.96	

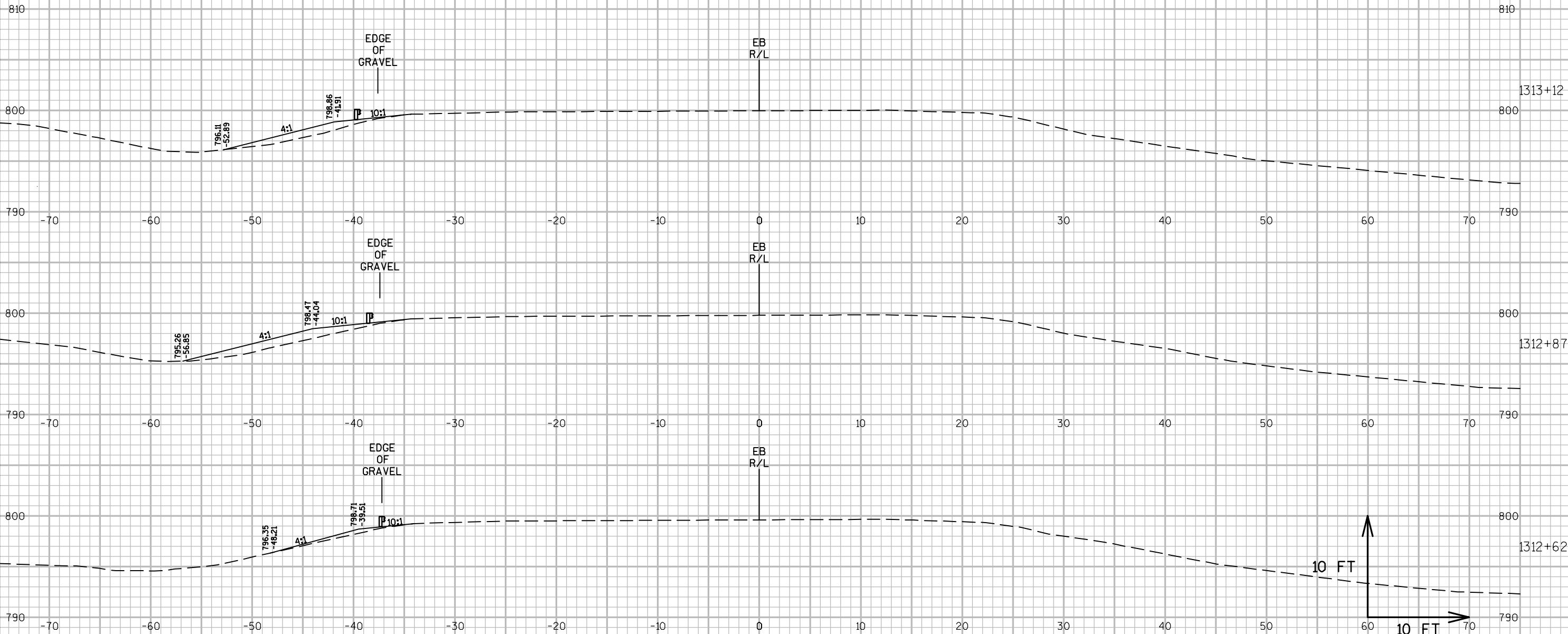
NOTE: BORROW IS NOT PAID FOR SEPARATELY BUT IS INCLUDED UNDER THE ITEM OF BARRIER SYSTEM GRADING SHAPING FINISHING.

NOTE: SEE SHEET "CROSS SECTIONS: EAST  
BOUND LT" FOR ADDITIONAL INFORMATION.

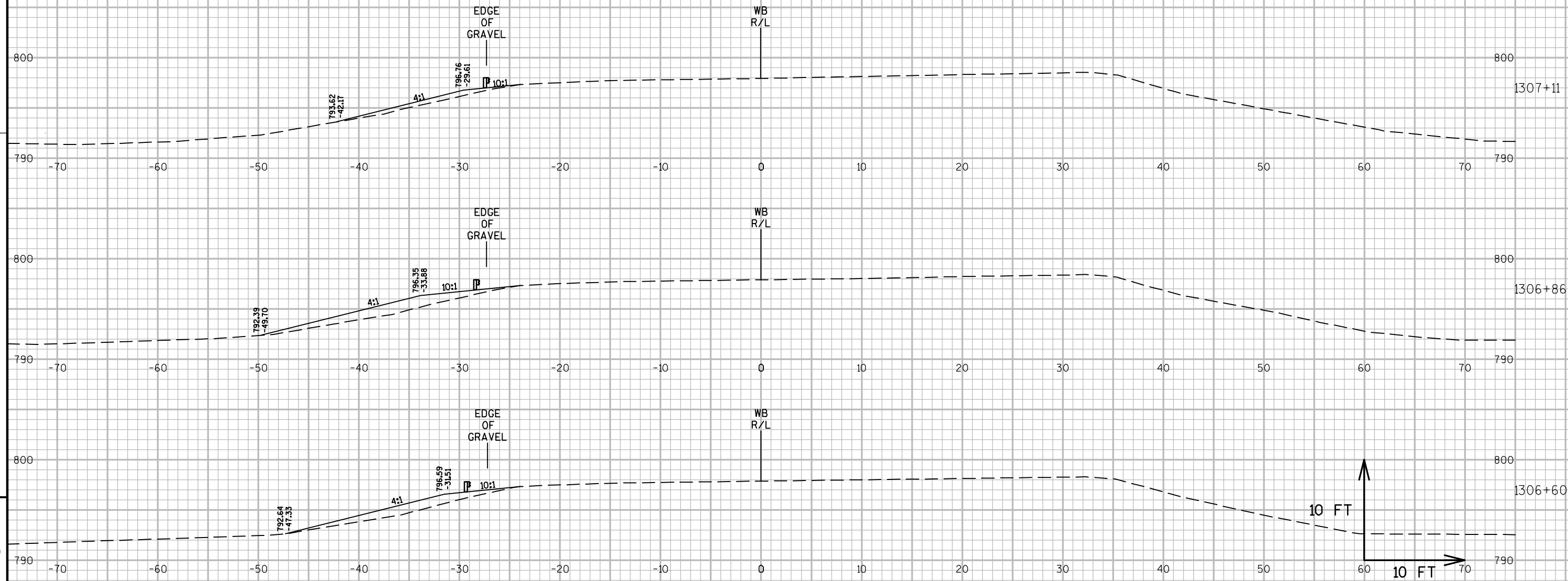




NOTE: SEE SHEET "CROSS SECTIONS: EAST  
BOUND RT" FOR ADDITIONAL INFORMATION.



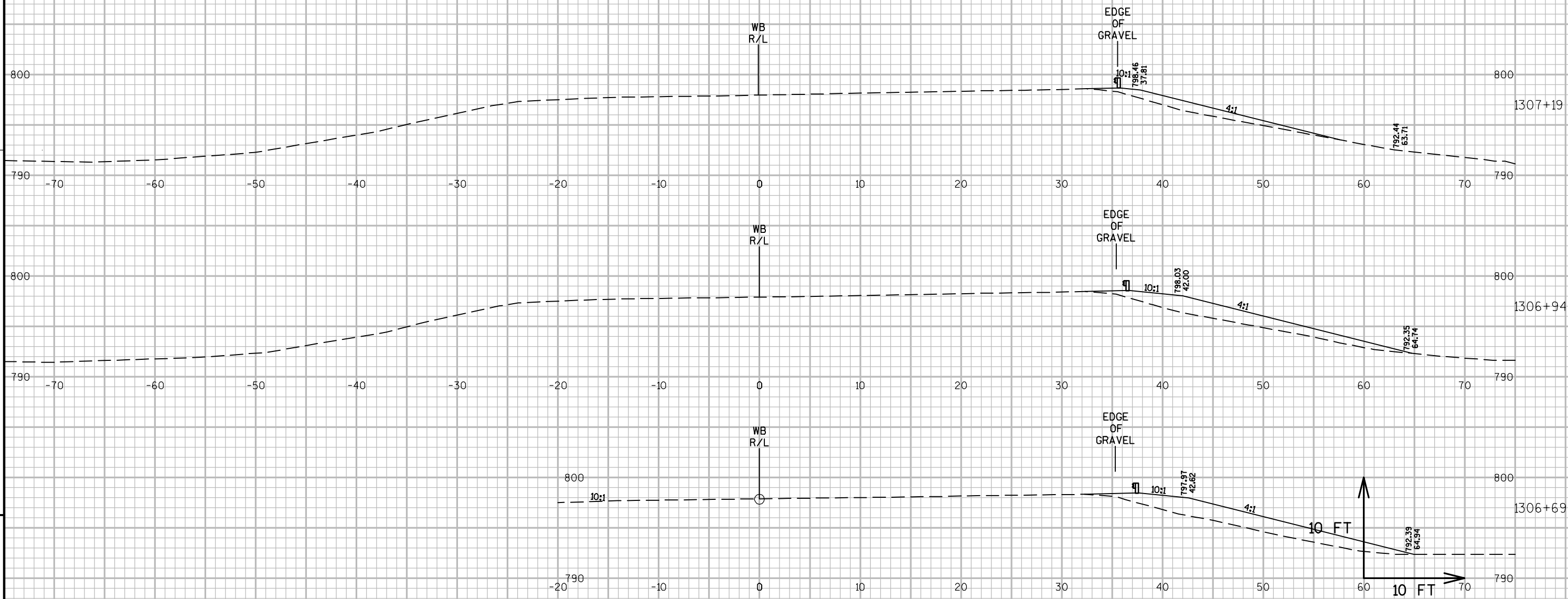
NOTE: SEE SHEET "CROSS SECTIONS: WEST  
BOUND RT" FOR ADDITIONAL INFORMATION.



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9

NOTE: SEE SHEET "CROSS SECTIONS: WEST  
BOUND LT" FOR ADDITIONAL INFORMATION.





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