

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

WENTWORTH - BRULE

BOIS BRULE RIVER BRIDGE B-16-0019

USH 2

DOUGLAS COUNTY

STATE PROJECT

1180-05-72

FEDERAL PROJECT

PROJECT

WISC 2014513

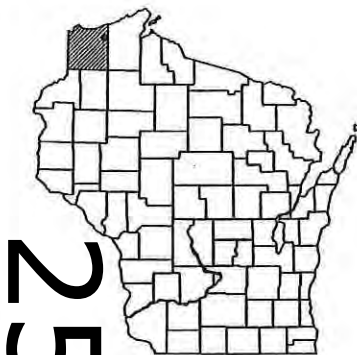
CONTRACT

1

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 56

STATE PROJECT NUMBER
1180-05-72

DESIGN DESIGNATION

A.A.D.T. 2012	= 5200
A.A.D.T. 2032	= 5875
T.O.H.V.	= 8.7
D.D.	= 60/40
T.	= 13.0%
DESIGN SPEED	= 50 MPH
ESALS	= NA

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS

PROPERTY LINE

LOT LINE

LIMITED HIGHWAY EASEMENT

EXISTING RIGHT OF WAY

PROPOSED OR NEW R/W LINE

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT

PROPOSED CULVERT

(Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

GRADE LINE

ORIGINAL GROUND

MARSH OR ROCK PROFILE

(To be noted as such)

SPECIAL DITCH

GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

ELECTRIC

FIBER OPTIC

GAS

SANITARY SEWER

STORM SEWER

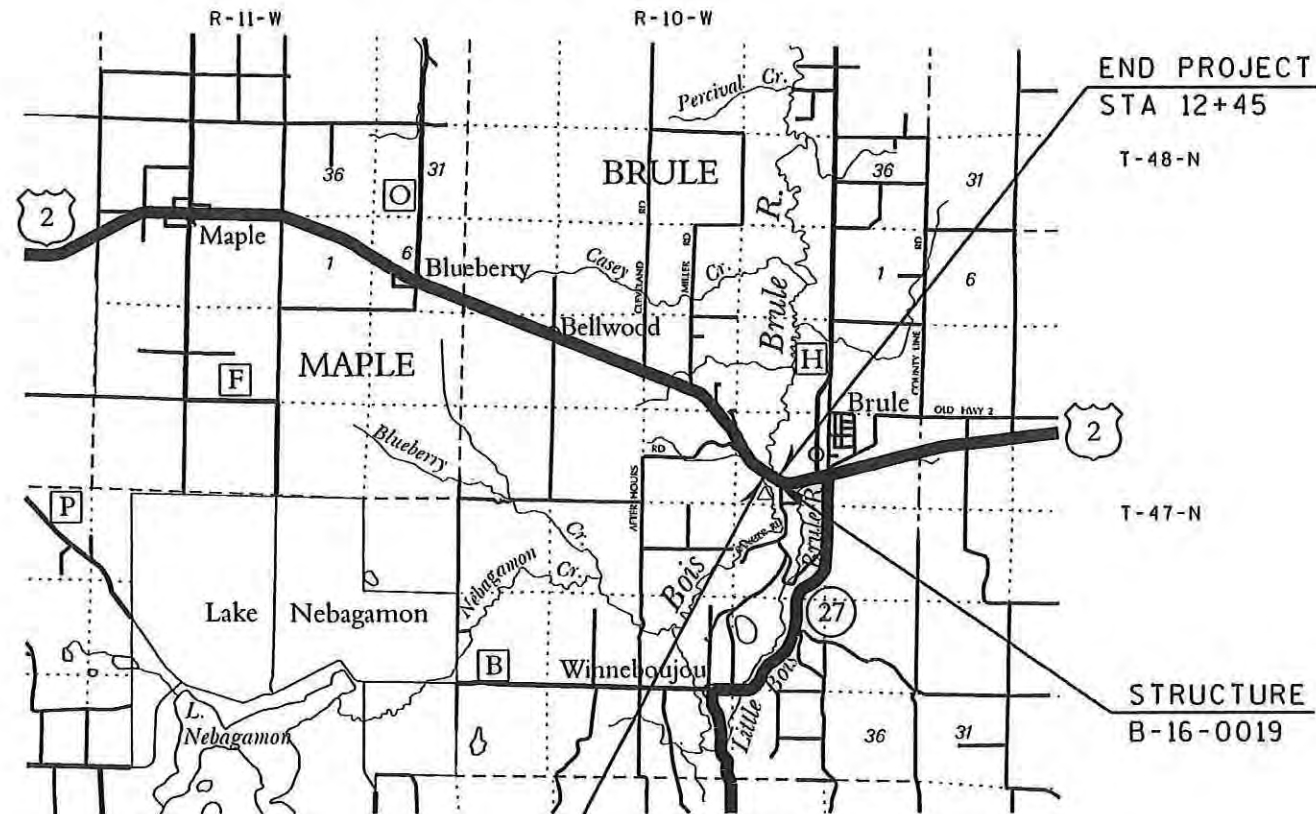
TELEPHONE

WATER

UTILITY PEDESTAL

POWER POLE

TELEPHONE POLE



BEGIN PROJECT

STA 8+90
Y = 243620.93
X = 276639.47

LAYOUT

SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.067 MI.

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY
COORDINATE SYSTEM (WCCS), DOUGLAS COUNTY.

ORIGINAL PLANS PREPARED BY

7/30/14
(Date)Heather J. Harrington
(Signature)STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

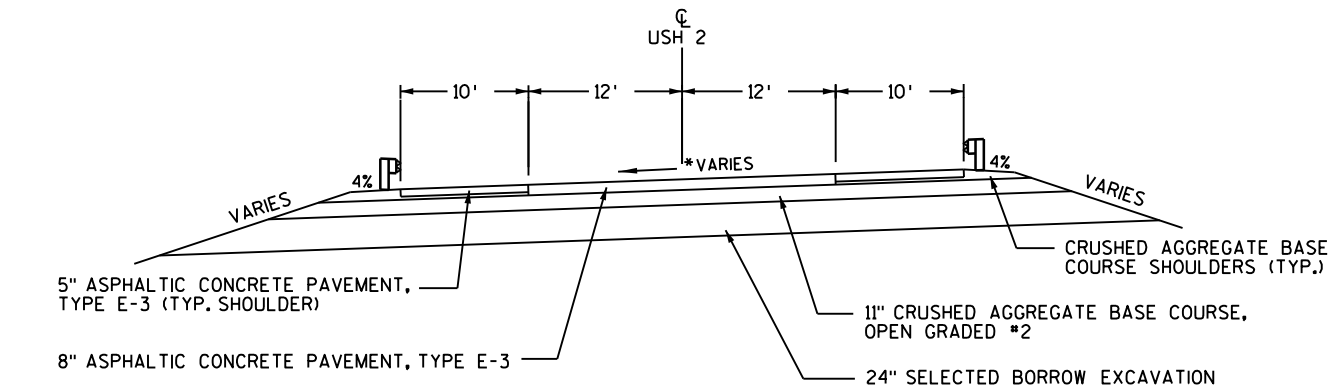
PREPARED BY

Surveyor	N.W.B.E.
Designer	N.W.B.E.
Project Manager	BRENDAN DIRKES
Regional Examiner	DANIEL OJBWAY
Regional Supervisor	ANDREW STENSLAND
C.O. Examiner	

APPROVED FOR THE DEPARTMENT

DATE: 7/31/14
(Signature) Andy Stensland

E



*SUPER ELEVATION CROSS SLOPE VARIES FROM 3.3% TO 4.2%.

TYPICAL EXISTING SECTION

STA 8+90 - STA 9+74.67
STA 11+14.83 - STA 12+45

GENERAL NOTES

LOCATION OF UNDERGROUND UTILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK, ANY UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

WHEN PORTIONS OF EXISTING ASPHALTIC SURFACES ARE TO BE REMOVED TO ACCOMMODATE NEW CONSTRUCTION, THE LINE OF SUCH REMOVAL SHALL BE NEATLY DELINEATED WITH A SAW CUT JOINT THROUGH THE EXISTING SURFACE SO THAT REMOVAL OF PAVEMENT SHALL BE ACCOMPLISHED WITHOUT DAMAGE TO REMAINING PORTIONS.

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.

DISTURBED AREAS WITHIN THE RIGHT OF WAY SHALL BE FREE OF LARGE ROCKS OR SOIL CLUMPS BEFORE RECEIVING FERTILIZER, SEED AND EROSION MAT AS DIRECTED BY THE ENGINEER.

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO GPS CONTROL STATIONS AND ARE PROJECT SPECIFIC.

CONTACTS

WISCONSIN DNR/DOT LIAISON
NORTHERN REGION HEADOTRS.
810 W. MAPLE ST.
SPOONER, WI 54801
ATTN: AMY CRONK
PHONE: 715-635-4229

DESIGN CONSULTANT
N.W.B.E., INC.
10593N KANSAS AVE.
P.O. BOX 328
HAYWARD, WI 54843
ATTN: HEATHER HARRINGTON
PHONE: 715-634-4334

UTILITIES

DAHLBERG LIGHT & POWER CO.
9221 E. MAIN ST.
P.O. BOX 300
SOLON SPRINGS, WI 54873
ATTN: JAMES DAHLBERG
PHONE: 715-378-2205 Ext 119

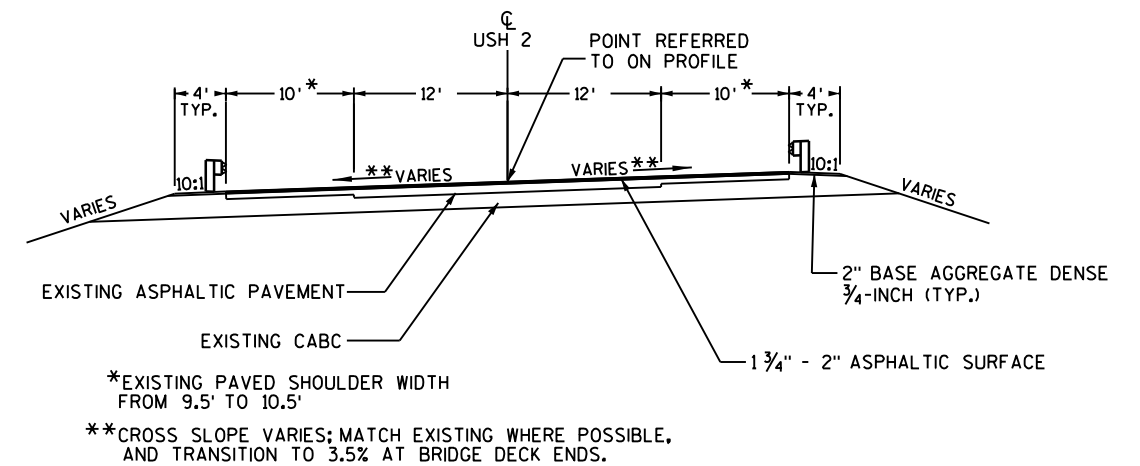
MERIT NETWORK, INC.
ATTN: CARLOS RAMOS, JR.
PHONE: 734-476-3873
cramosjr@merit.edu

NORVADO
43705 USH 63
P.O. BOX 67
CABLE, WI 54821
ATTN: GUY FOLSOM
PHONE: 715-798-7123
CELL #: 715-580-8123



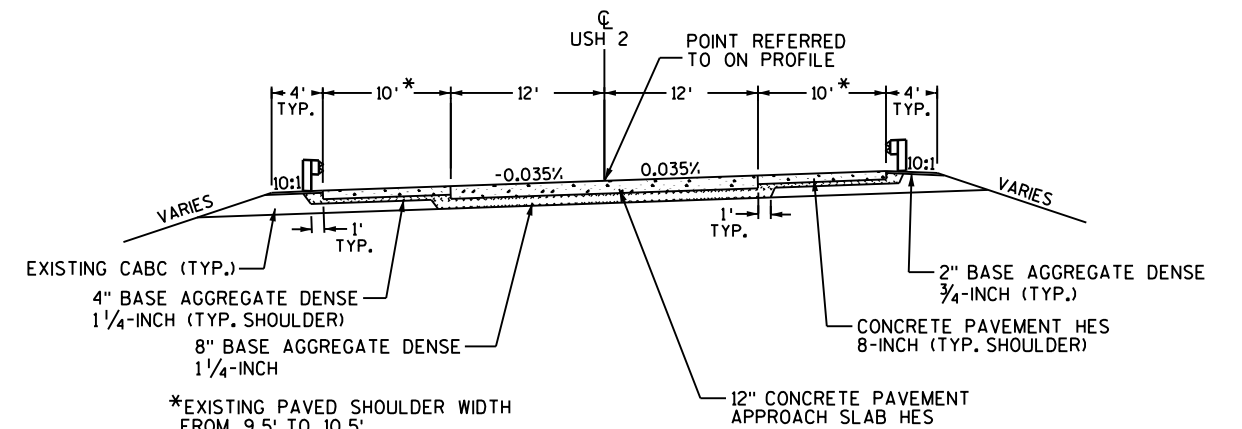
Dial 811 or (800)242-8511

www.DiggersHotline.com



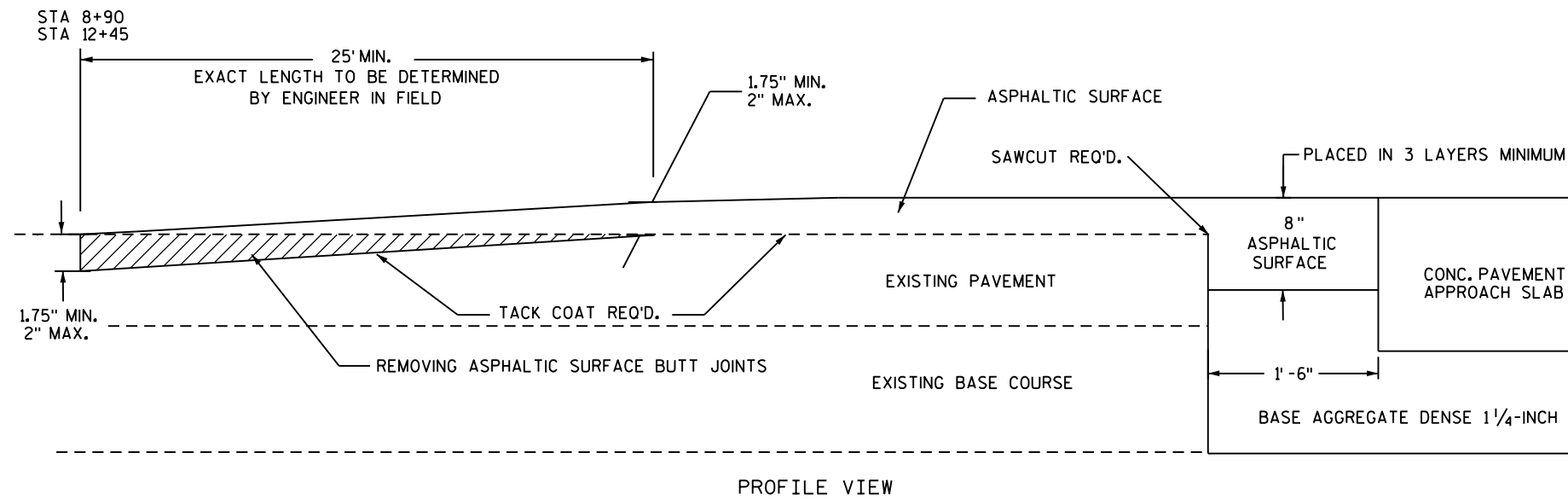
TYPICAL FINISHED SECTION

STA 8+90 - STA 9+79.67
STA 11+09.83 - STA 12+45

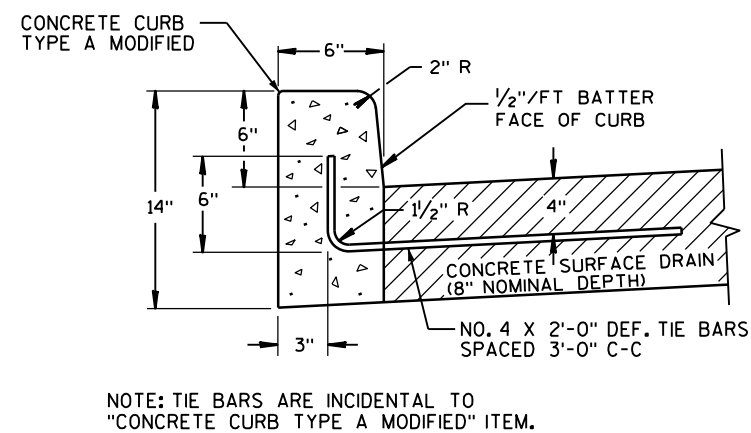


TYPICAL FINISHED SECTION

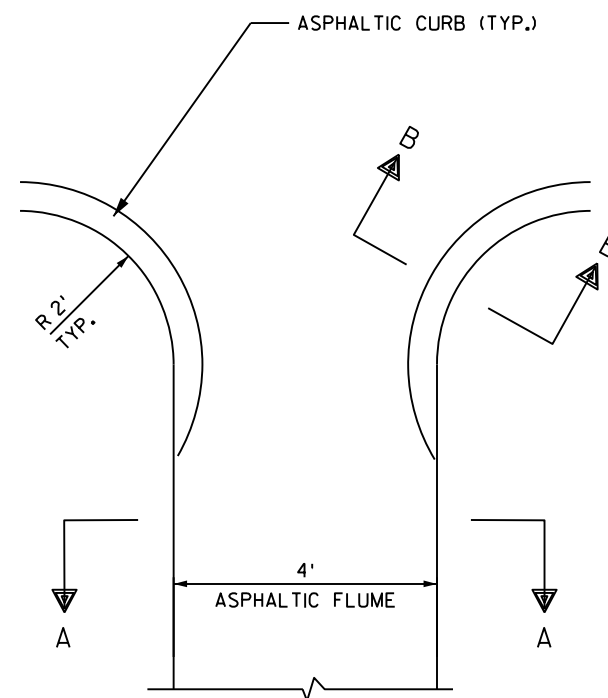
STA 9+79.67 - 9+99.83
STA 10+90 - 11+09.83



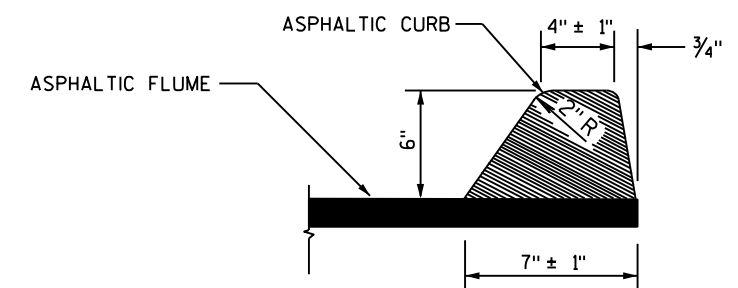
CONSTRUCTION JOINT DETAILS



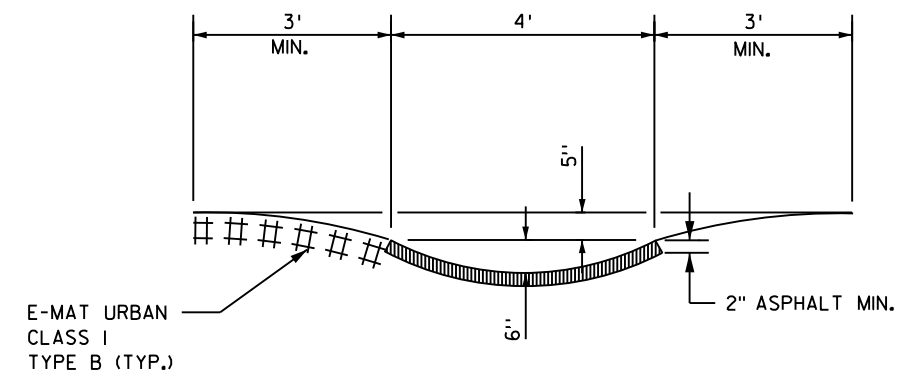
MODIFIED CURB DETAIL



ASPHALTIC FLUME & CURB DETAIL



SECTION B-B



SECTION A-A

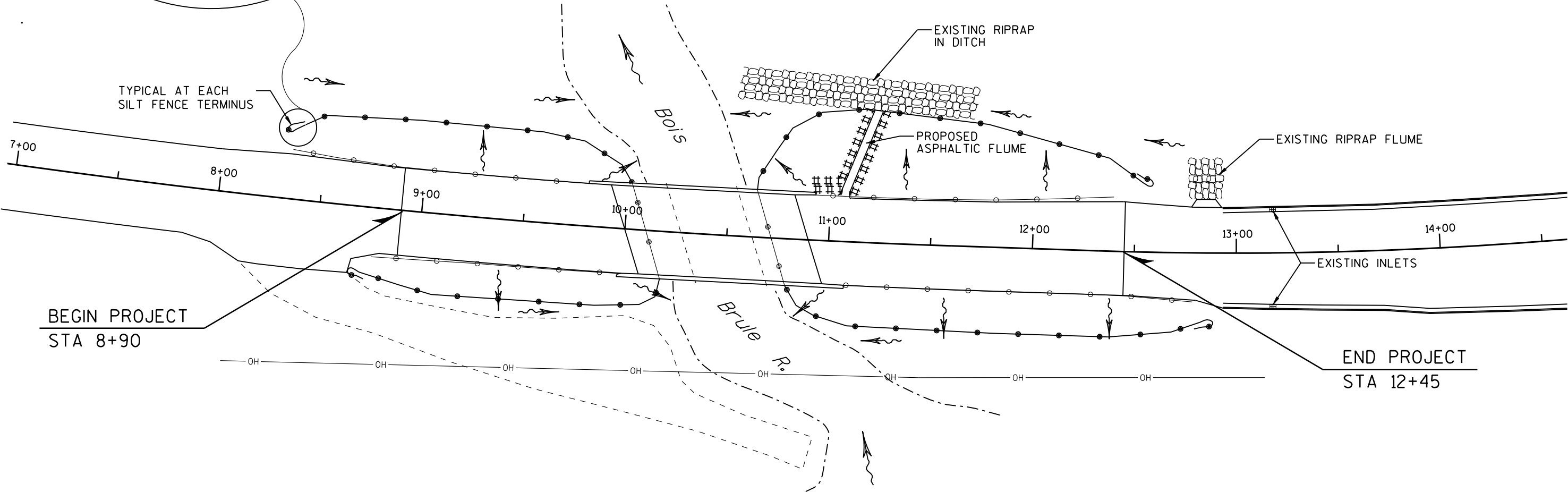
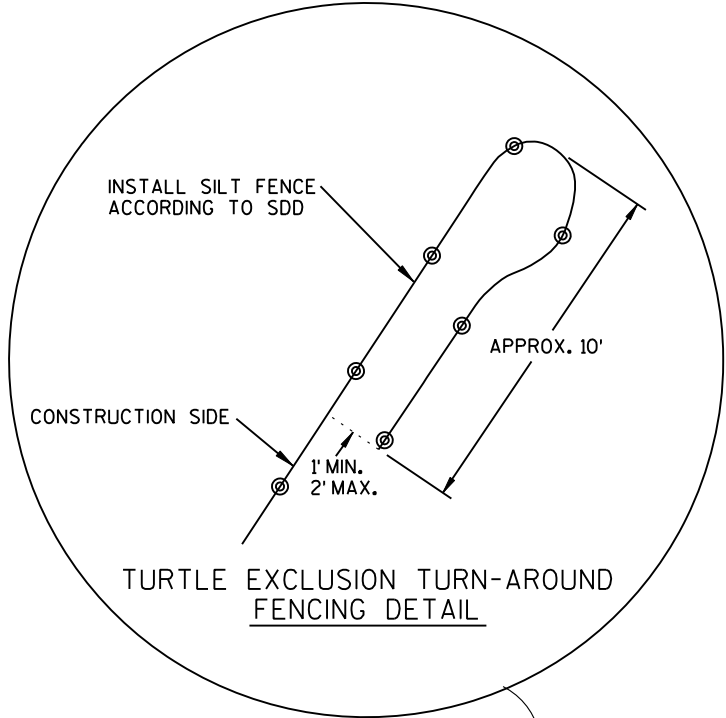
RUNOFF COEFFICIENT TABLE

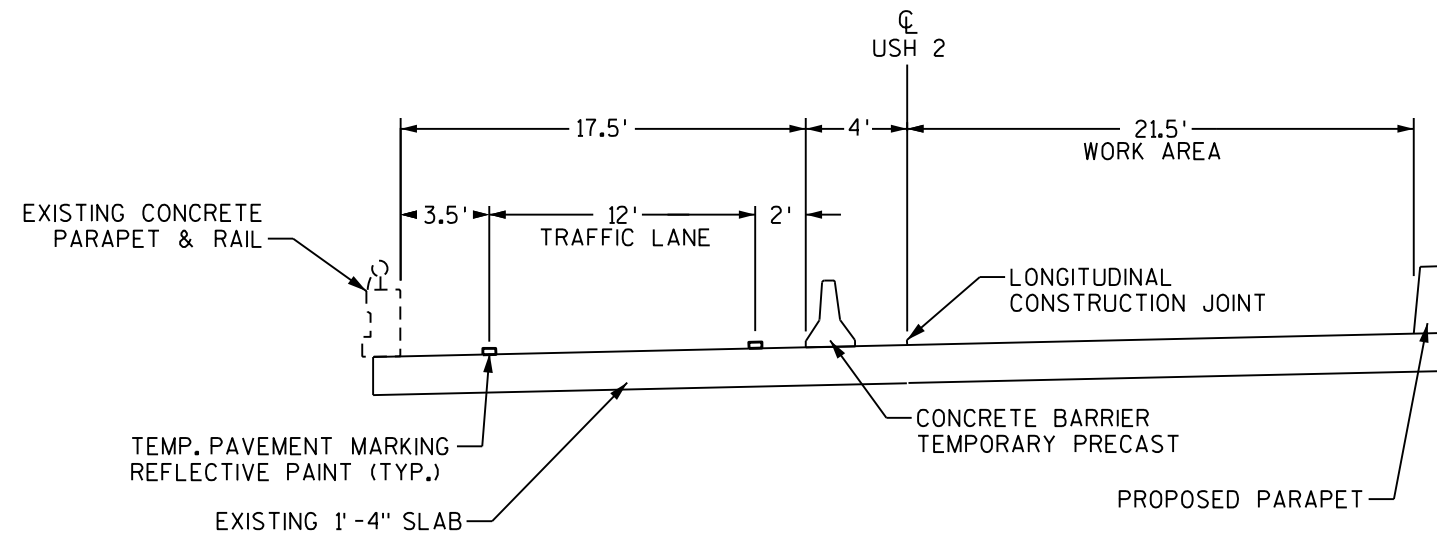
	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT	.70 - .95											
CONCRETE	.80 - .95											
BRICK	.70 - .80											
DRIVES, WALKS	.75 - .85											
ROOFS	.75 - .95											
GRAVEL ROADS, SHOULDERS	.40 - .60											

TOTAL PROJECT AREA = 0.37 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.06 ACRES

LEGEND

- SILT FENCE
- EROSION MAT URBAN CLASS I TYPE B
- SURFACE WATER FLOW



STAGE 1 DETAIL

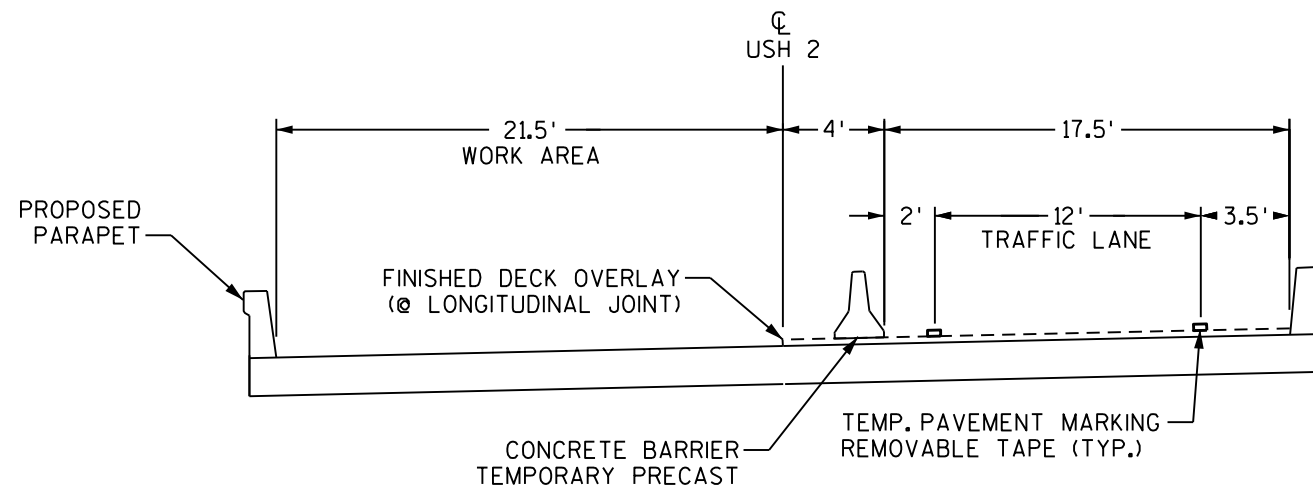
LOOKING EAST

NOTES:

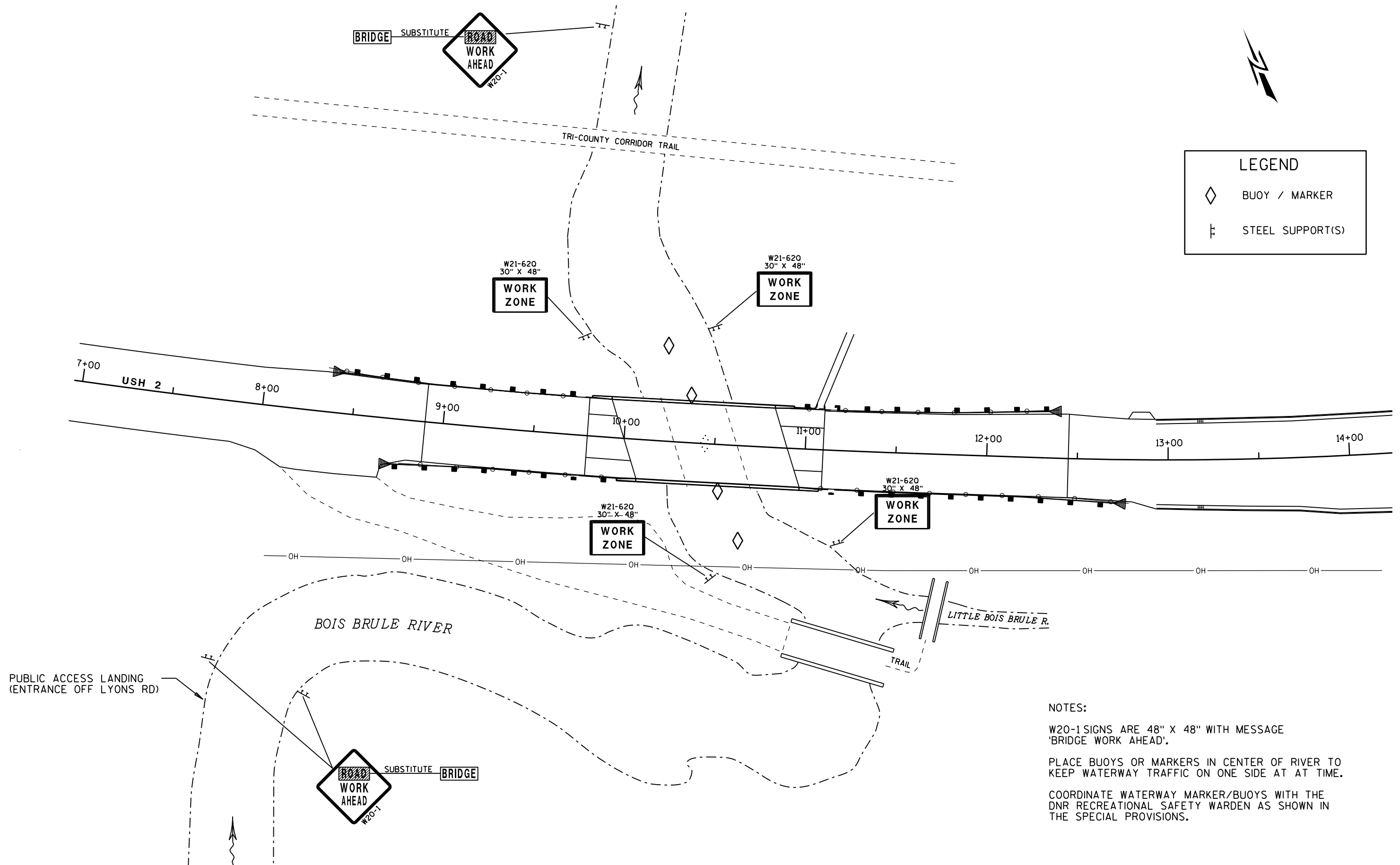
REFER TO SDD "TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS" FOR ADDITIONAL TRAFFIC CONTROL DETAILS.

REFER TO SPECIAL PROVISIONS FOR SIGNAL TIMING INSTRUCTIONS.

PLACE TEMPORARY CONCRETE BARRIER TO ALLOW ADEQUATE ROOM FOR ALL CONSTRUCTION OPERATIONS.

STAGE 2 DETAIL

LOOKING EAST



DATE 01OCT14		E S T I M A T E O F Q U A N T I T I E S			
LINE					1180-05-72
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	203.0210. S	ABATEMENT OF ASBESTOS CONTAINING MATERIAL (STRUCTURE) 01. B-16-19	LS	1.000	1.000
0020	203.0700. S	REMOVING OLD STRUCTURE OVER WATERWAY WITH DEBRIS CAPTURE SYSTEM (STATION) 01. 9+99.83	LS	1.000	1.000
0030	204.0100	REMOVING PAVEMENT	SY	120.000	120.000
0040	204.0115	REMOVING ASPHALTIC SURFACE BUTT JOINTS	SY	239.000	239.000
0050	204.0120	REMOVING ASPHALTIC SURFACE MILLING	SY	789.000	789.000
0060	204.0190	REMOVING SURFACE DRAINS	EACH	1.000	1.000
0070	213.0100	FINISHING ROADWAY (PROJECT) 01. 1180-05-72	EACH	1.000	1.000
0080	305.0110	BASE AGGREGATE DENSE 3/4-INCH	TON	35.000	35.000
0090	305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	130.000	130.000
0100	415.1080	CONCRETE PAVEMENT HES 8-INCH	SY	56.000	56.000
0110	415.1410	CONCRETE PAVEMENT APPROACH SLAB HES	SY	108.000	108.000
0120	416.1015	CONCRETE SURFACE DRAINS HES	CY	6.000	6.000
0130	455.0605	TACK COAT	GAL	28.000	28.000
0140	465.0105	ASPHALTIC SURFACE	TON	121.000	121.000
0150	465.0125	ASPHALTIC SURFACE TEMPORARY	TON	10.000	10.000
0160	465.0310	ASPHALTIC CURB	LF	6.000	6.000
0170	465.0315	ASPHALTIC FLUMES	SY	20.000	20.000
0180	502.0100	CONCRETE MASONRY BRIDGES	CY	20.000	20.000
0190	502.3200	PROTECTIVE SURFACE TREATMENT	SY	525.000	525.000
0200	502.5002	MASONRY ANCHORS TYPE L NO. 4 BARS	EACH	32.000	32.000
0210	502.6105	MASONRY ANCHORS TYPE S 5/8-INCH	EACH	525.000	525.000
0220	505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	3,500.000	3,500.000
0230	509.0301	PREPARATION DECKS TYPE 1	SY	86.000	86.000
0240	509.0302	PREPARATION DECKS TYPE 2	SY	43.000	43.000
0250	509.1500	CONCRETE SURFACE REPAIR	SF	15.000	15.000
0260	509.2000	FULL-DEPTH DECK REPAIR	SY	6.000	6.000
0270	509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	37.000	37.000
0280	509.9005. S	REMOVING CONCRETE MASONRY DECK OVERLAY (STRUCTURE) 01. B-16-19	SY	432.000	432.000
0290	603.8000	CONCRETE BARRIER TEMPORARY PRECAST DELIVERED	LF	525.000	525.000
0300	603.8125	CONCRETE BARRIER TEMPORARY PRECAST INSTALLED	LF	1,050.000	1,050.000
0310	614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	4.000	4.000
0320	614.0920	SALVAGED RAIL	LF	590.000	590.000
0330	614.2300	MGS GUARDRAIL 3	LF	212.500	212.500
0340	614.2500	MGS THREE BEAM TRANSITION	LF	157.600	157.600
0350	614.2610	MGS GUARDRAIL TERMINAL EAT	EACH	4.000	4.000
0360	618.0100	MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) 01. 1180-05-72	EACH	1.000	1.000
0370	619.1000	MOBILIZATION	EACH	1.000	1.000
0380	628.1104	EROSION BALES	EACH	5.000	5.000
0390	628.1504	SILT FENCE	LF	1,015.000	1,015.000
0400	628.1520	SILT FENCE MAINTENANCE	LF	915.000	915.000
0410	628.1905	MOBILIZATIONS EROSION CONTROL	EACH	3.000	3.000
0420	628.1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	6.000	6.000
0430	628.2008	EROSION MAT URBAN CLASS I TYPE B	SY	58.000	58.000
0440	638.2102	MOVING SIGNS TYPE II	EACH	10.000	10.000
0450	638.4000	MOVING SMALL SIGN SUPPORTS	EACH	10.000	10.000

DATE 01OCT14		E S T I M A T E O F Q U A N T I T I E S			
LINE				1180-05-72	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0460	642.5001	FIELD OFFICE TYPE B	EACH	1.000	1.000
0470	643.0100	TRAFFIC CONTROL (PROJECT) 01. 1180-05-72	EACH	1.000	1.000
0480	643.0300	TRAFFIC CONTROL DRUMS	DAY	1,400.000	1,400.000
0490	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	140.000	140.000
0500	643.0715	TRAFFIC CONTROL WARNING LIGHTS TYPE C	DAY	700.000	700.000
0510	643.0900	TRAFFIC CONTROL SIGNS	DAY	1,470.000	1,470.000
0520	646.0106	PAVEMENT MARKING EPOXY 4-INCH	LF	2,430.000	2,430.000
0530	646.0600	REMOVING PAVEMENT MARKINGS	LF	910.000	910.000
0540	649.0200	TEMPORARY PAVEMENT MARKING REFLECTIVE PAINT 4-INCH	LF	710.000	710.000
0550	649.0400	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH	LF	1,390.000	1,390.000
0560	649.1400	TEMPORARY PAVEMENT MARKING STOP LINE REMOVABLE TAPE 24-INCH	LF	24.000	24.000
0570	650.8000	CONSTRUCTION STAKING RESURFACING REFERENCE	LF	355.000	355.000
0580	650.9910	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) 01. 1180-05-72	LS	1.000	1.000
0590	661.0100	TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE) 01. B-16-19	LS	1.000	1.000
0600	690.0150	SAWING ASPHALT	LF	175.000	175.000
0610	SPV.0060	SPECIAL 01. GRADING SHAPING AND FINISHING APPROACH SLAB	EACH	4.000	4.000
0620	SPV.0090	SPECIAL 01. CONCRETE CURB TYPE A MODIFIED	LF	17.000	17.000
0630	SPV.0090	SPECIAL 02. CONCRETE CURB CURE AND SEAL TREATMENT	LF	17.000	17.000
0640	SPV.0105	SPECIAL 01. PARAPET REMOVAL AND PREPARATION B-16-19	LS	1.000	1.000

3

REMOVING PAVEMENT

STATION	TO	STATION	LOCATION	204.0100 SY
9+79.67	-	9+99.83	WEST APPROACH	54
10+90.00	-	11+14.62	EAST APPROACH	66
TOTAL				120

REMOVING ASPHALTIC SURFACE BUTT JOINTS

STATION	TO	STATION	LOCATION	204.0115 SY
08+90	-	09+15	WEST APPROACH	119.5
12+20	-	12+45	EAST APPROACH	119.5
TOTAL				239

REMOVING ASPHALTIC SURFACE MILLING

STATION	TO	STATION	LOCATION	204.0120 SY
9+15	-	9+75	WEST APPROACH	287
11+15	-	12+20	EAST APPROACH	502
TOTAL				789

REMOVING SURFACE DRAINS

STATION	TO	STATION	LOCATION	204.0190 EACH
10+82.50	-	10+99.70	LT, NE WING	1
TOTAL				1

FINISHING ROADWAY

PROJECT	LOCATION	213.0100 EACH
1180-05-72	PROJECT	1
TOTAL		1

BASE AGGREGATE DENSE 3/4-INCH

STATION	TO	STATION	LOCATION	305.0110 TON
08+90	-	09+81	LT	5
08+90	-	09+97	RT	6
11+10	-	12+45	LT	8
11+08	-	12+45	RT	8
UNDISTRIBUTED				8
TOTAL				35

BASE AGGREGATE DENSE 1 1/4-INCH

STATION	TO	STATION	LOCATION	305.0120 TON
9+75	-	10+00	WEST APPROACH	41
9+75	-	10+00	LT	8
9+75	-	10+00	RT	8
10+90	-	11+15	EAST APPROACH	41
10+90	-	11+15	LT	8
10+90	-	11+15	RT	8
UNDISTRIBUTED				16
TOTAL				130

CONCRETE PAVEMENT HES 8-INCH

STATION	TO	STATION	LOCATION	415.1080 SY
9+79.67	-	9+93.60	SHOULDER, LT	14
9+79.67	-	10+06.20	SHOULDER, RT	28
10+95.94	-	11+09.83	SHOULDER, RT	14
TOTAL				56

CONCRETE PAVEMENT APPROACH SLAB HES

STATION	TO	STATION	LOCATION	415.1410 SY
9+79.67	-	9+99.83	WEST APPROACH	54
10+90.00	-	11+09.83	EAST APPROACH	54
TOTAL				108

CONCRETE SURFACE DRAINS HES

STATION	TO	STATION	LOCATION	416.1015 CY
10+84.09	-	11+09.83	LT	6.0
TOTAL				6

MAINTENANCE AND REPAIR OF HAUL ROADS

PROJECT	LOCATION	618.0100 EACH
1180-05-72	PROJECT	1
TOTAL		1

MOBILIZATION

CATEGORY	LOCATION	619.1000 EACH
0010	ROADWAY	0.25
0020	STRUCTURE	0.75
TOTAL		1

FIELD OFFICE TYPE B

	642.5001
LOCATION	EACH
PROJECT	1
TOTAL	<u>1</u>

TRAFFIC CONTROL

PROJECT	LOCATION	643.0100 EACH
1180-05-72	PROJECT	1
TOTAL		1

3

3

ASPHALTIC ITEMS

STATION	TO	STATION	LOCATION	455.0605	465.0105	465.0125
				TACK COAT GAL	ASPHALTIC SURFACE TON	ASPHALTIC SURFACE TEMPORARY TON
8+90.00	-	9+74.67	WEST APPROACH	10	45	5
9+74.67	-	9+79.67	WEST APPROACH	1	11	---
11+09.83	-	11+14.83	EAST APPROACH	1	11	---
11+14.83	-	12+45.00	EAST APPROACH	16	54	5
TOTALS				28	121	10

ASPHALTIC CURB AND FLUMES

STATION	LOCATION	465.0310	465.0315
		ASPHALTIC CURB LF	ASPHALTIC FLUMES SY
11+05	SURFACE DRAIN, LT	3	---
11+09	SURFACE DRAIN, LT	3	---
11+06.5	SURFACE DRAIN, LT	---	20
TOTALS		6	20

CONCRETE BARRIER TEMPORARY PRECAST (CBTP) ITEMS

STATION	TO	STATION	LOCATION	STAGE	603.8000	603.8125
					CBTP DELIVERED LF	CBTP INSTALLED LF
8+15	-	8+52.5	TAPER	1	37.5	37.5
8+52.5	-	8+90	BUFFER	1	37.5	37.5
8+90	-	12+40	WORK SPACE	1	350	350
12+40	-	12+90	BUFFER	1	50	50
12+90	-	13+40	TAPER	1	50	50
12+90	-	13+40	TAPER	2	---	50
12+40	-	12+90	BUFFER	2	---	50
8+90	-	12+40	WORK SPACE	2	---	350
8+52.5	-	8+90	BUFFER	2	---	37.5
8+15	-	8+52.5	TAPER	2	---	37.5
TOTALS					525	1050

SALVAGED RAIL

STATION	TO	STATION	LOCATION	614.0920
				LF
08+34	-	09+82	LT	148
08+77	-	09+99	RT	122
10+91	-	12+39	LT	148
11+07	-	12+79	RT	172
TOTAL				590

MGS BEAM GUARD ITEMS

STATION	TO	STATION	LOCATION	614.2300	614.2500	614.2610
				MGS GUARDRAIL 3 LF	MGS THRIE BEAM TRANSITION LF	MGS GUARDRAIL TERMINAL EAT EACH
8+41.10	-	8+94.25	LT	---	---	1
8+94.25	-	9+44.25	LT	50.0	---	---
9+44.25	-	9+83.65	LT	---	39.4	---
8+69.80	-	9+22.90	RT	---	---	1
9+22.90	-	9+60.40	RT	37.5	---	---
9+60.40	-	9+99.80	RT	---	39.4	---
10+90.65	-	11+30.05	LT	---	39.4	---
11+30.05	-	11+80.05	LT	50.0	---	---
11+80.05	-	12+33.20	LT	---	---	1
11+05.75	-	11+45.15	RT	---	39.4	---
11+45.15	-	12+20.15	RT	75.0	---	---
12+20.15	-	12+73.30	RT	---	---	1
TOTALS				212.5	157.6	4

EROSION BALES

LOCATION	628.1104
	EACH
UNDISTRIBUTED	5
TOTAL	5

SILT FENCE ITEMS

STATION	TO	STATION	LOCATION	628.1504	628.1520
				SILT FENCE LF	SILT FENCE MAINTENANCE LF
08+30	-	10+06	LT	215	215
08+67	-	10+14	RT	200	200
10+68	-	12+55	LT	240	240
10+75	-	12+85	RT	260	260
UNDISTRIBUTED				100	---
TOTALS				1015	915

3

EROSION CONTROL MOBILIZATIONS

STAGE	LOCATION	628.1905	628.1910
		MOBILIZATIONS	MOBILIZATIONS
		EROSION CONTROL EACH	EROSION CONTROL EACH
1	RT	1	---
2	LT	1	---
---	PROJECT	1	6
TOTALS		3	6

EROSION MAT URBAN CLASS I TYPE B

STATION	TO	STATION	LOCATION	628.2008 SY
10+93	-	11+06	ADJACENT TO C&G, LT	13
11+04	-	11+20	WEST OF FLUME, LT	19
11+10	-	11+27	EAST OF FLUME, LT	16
UNDISTRIBUTED				10
TOTAL				58

MOVING SIGNS AND SUPPORTS

STATION	LOCATION	638.2102	638.4000	REMARKS
		MOVING SIGNS TYPE II EACH	MOVING SMALL SIGN SUPPORTS EACH	
9+13	RT	1	1	NO PARKING
9+14	LT	1	1	NO PARKING
9+72	LT	1	1	CLEARANCE STRIPER
9+91	RT	1	1	CLEARANCE STRIPER
11+03	LT	1	1	CLEARANCE STRIPER
11+18	RT	1	1	CLEARANCE STRIPER
11+46	LT	1	1	BRULE RIVER & NO FISHING
11+61	RT	1	1	NO PARKING
11+96	LT	1	1	NO PARKING
12+39	RT	1	1	SPEED LIMIT 45
TOTALS		10	10	

NOTE: MOVE SIGNS W/POSTS PRIOR TO CONSTRUCTION & REINSTALL @ ORIGINAL LOCATIONS.

TRAFFIC CONTROL ITEMS

STAGE	LOCATION	CALENDAR DAYS	DRUMS	643.0300	643.0420	643.0715	643.0900
		(COUNT)	(COUNT)	TRAFFIC CONTROL DRUMS DAY	TC BARRICADES TYPE III DAY	TC WARNING LIGHTS TYPE C DAY	TRAFFIC CONTROL SIGNS DAY
1	EB LANE CLOSURE	35	20	700	3	105	14
2	WB LANE CLOSURE	35	20	700	1	35	14
1&2	WATERWAY	70	---	---	---	---	7
TOTALS				1400	140	700	1470

SEE SDD "TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS" FOR TRAFFIC CONTROL DEVICES AND SIGN INSTALLATIONS.
SEE TRAFFIC CONTROL PLAN - WATERWAY SHEET FOR SIGN PLACEMENT DETAILS.

PAVEMENT MARKING EPOXY 4-INCH

STATION	TO	STATION	LOCATION	TYPE	646.0106 LF
7+15	-	14+40	CENTERLINE	DOUBLE YELLOW	1450
8+15	-	12+95	RT	EDGE LINE WHITE	480
8+50	-	13+50	LT	EDGE LINE WHITE	500
TOTAL					2430

REMOVING PAVEMENT MARKINGS

STATION	TO	STATION	LOCATION	TYPE	646.0600 LF
7+15	-	8+50	CENTERLINE	DOUBLE YELLOW	270
12+90	-	14+40	CENTERLINE	DOUBLE YELLOW	300
8+15	-	8+90	RT & LT	EDGE LINE WHITE	150
12+45	-	13+40	RT & LT	EDGE LINE WHITE	190
TOTAL					910

TEMPORARY PAVEMENT MARKING (TPM)

STATION	TO	STATION	STAGE	TYPE	649.0200	649.0400	649.1400
					TPM REFLECTIVE PAINT 4-INCH LF	TPM REMOVABLE TAPE 4-INCH LF	TPM STOP LINE REMOVABLE TAPE 24-INCH LF
7+15			1 & 2	WHITE	---	---	12
8+15	-	8+90	1	EDGELINES WHITE	---	150	---
8+90	-	12+45	1	EDGELINES WHITE	710	---	---
12+45	-	13+40	1	EDGELINES WHITE	---	190	---
14+40			1 & 2	WHITE	---	---	12
8+15	-	8+90	2	EDGELINES WHITE	---	150	---
8+90	-	12+45	2	EDGELINES WHITE	---	710	---
12+45	-	13+40	2	EDGELINES WHITE	---	190	---
TOTALS					710	1390	24

3

CONSTRUCTION STAKING RESURFACING REFERENCE

				650.8000
STATION	TO	STATION	LOCATION	LF
8+90	-	12+45	CENTERLINE	355
TOTAL				355

CONSTRUCTION STAKING SUPPLEMENTAL CONTROL

		650.9910
PROJECT	LOCATION	LS
1180-05-72	PROJECT	1
TOTAL		1

TEMPORARY TRAFFIC SIGNALS FOR BRIDGES

		661.0100
STRUCTURE	LOCATION	LS
B-16-0019	PROJECT	1
TOTAL		1

SAWING ASPHALT

		690.0150
STATION	LOCATION	LF
8+90	USH 2	43
9+75	USH 2	43
11+15	USH 2	43
12+45	USH 2	46
TOTAL		175

GRADING SHAPING AND FINISHING APPROACH SLAB

				SPV.0060.01	COMMENT
STATION	TO	STATION	LOCATION	EACH	
9+79.67	-	9+99.83	RT HALF	1	INCLUDES SHOULDER
9+79.67	-	9+99.83	LT HALF	1	INCLUDES SHOULDER
10+90.00	-	11+09.83	RT HALF	1	INCLUDES SHOULDER
10+90.00	-	11+09.83	LT HALF	1	SEE NOTE
TOTAL				4	

NOTE: INCLUDES SURFACE DRAIN & ASPHALTIC FLUME

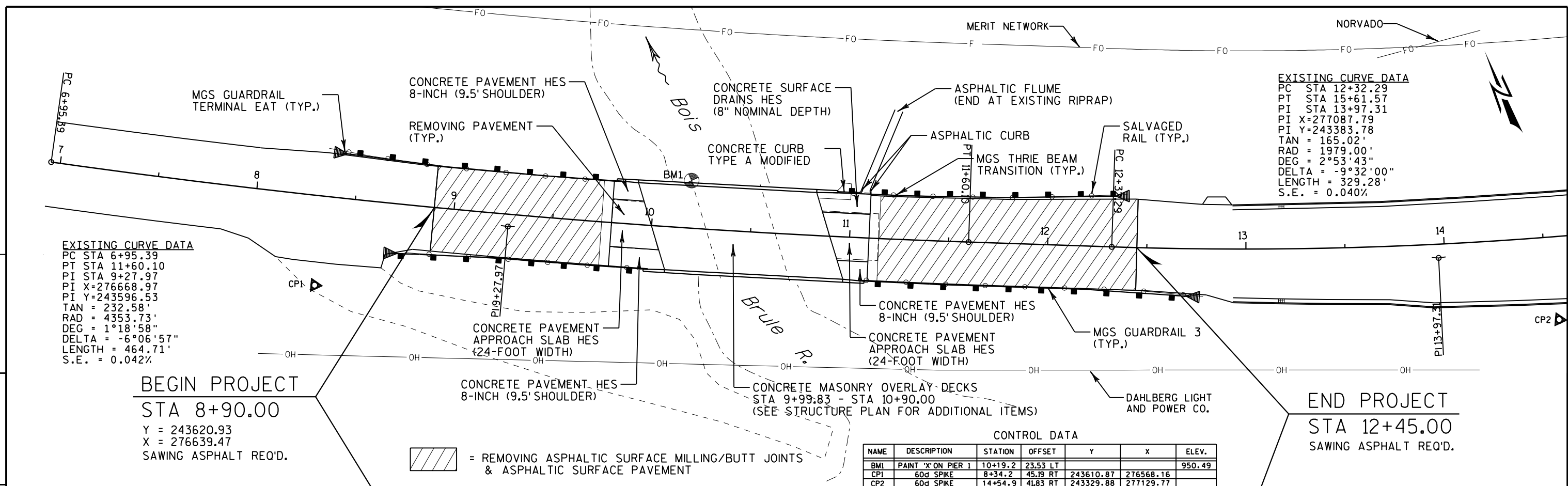
CONCRETE CURB ITEMS

				SPV.0090.01	SPV.0090.02
				CONCRETE	CONC. CURB
				CURB TYPE A	CURE AND SEAL
				MODIFIED	TREATMENT
STATION	TO	STATION	LOCATION	LF	LF
10+93	-	11+10	LT	17	17
TOTALS				17	17

3

5

5

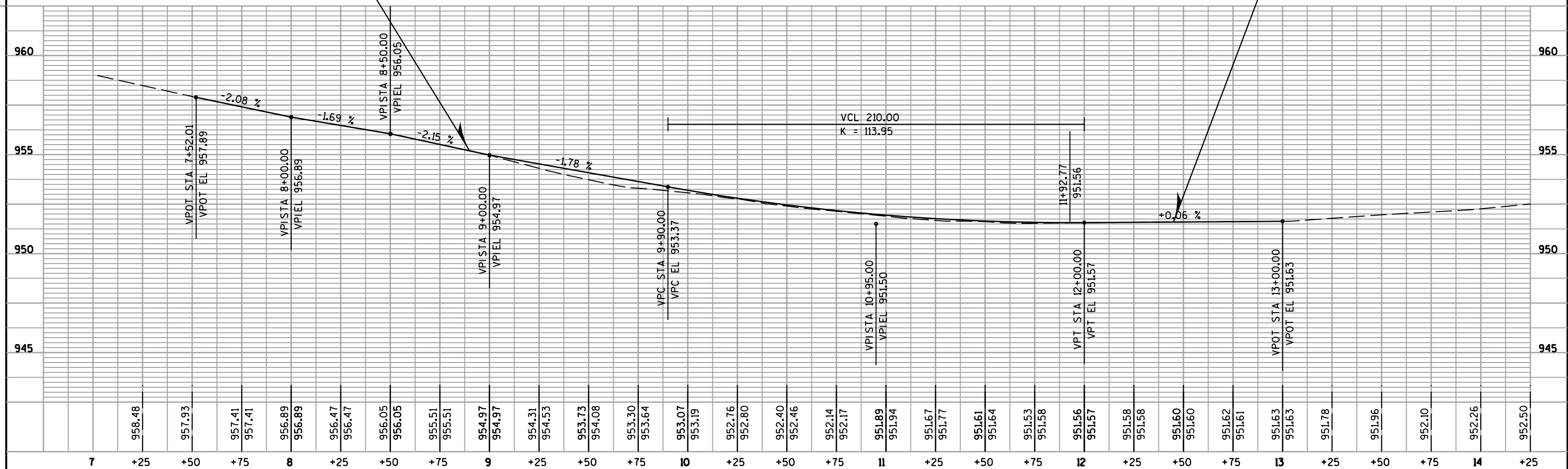


BEGIN PROJECT
STA 8+90.00
Y = 243620.93
X = 276639.47
SAWING ASPHALT REQ'D.

END PROJECT
STA 12+45.00
SAWING ASPHALT REQ'D.

 = REMOVING ASPHALTIC SURFACE MILLING/BUTT JOINTS & ASPHALTIC SURFACE PAVEMENT

CONTROL DATA						
NAME	DESCRIPTION	STATION	OFFSET	Y	X	ELEV.
BM1	PAINT 'X' ON PIER 1	10+19.2	23.53 LT			950.49
CP1	60d SPIKE	8+34.2	45.19 RT	243610.87	276568.16	
CP2	60d SPIKE	14+54.9	41.83 RT	243329.88	277129.77	



Standard Detail Drawing List

08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E09-06	SILT FENCE
09G02-03A	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03B	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03C	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
12A03-10	NAME PLATE (STRUCTURES)
13A03-05	CONCRETE PAVEMENT SHOULDERS
13B02-07A	CONCRETE BRIDGE APPROACH
13B02-07B	STRUCTURAL APPROACH SLAB AND CONCRETE BRIDGE APPROACH
13C01-17	CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES
14B07-14A	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14B	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14C	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14D	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14E	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14F	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14G	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-14H	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B42-03A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-03C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-02A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-02C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-03A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03D	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C06-07	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-16A	PAVEMENT MARKING (MAINLINE)
15D33-03	TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS

6



PLAN VIEW
FLUME AT CURB END

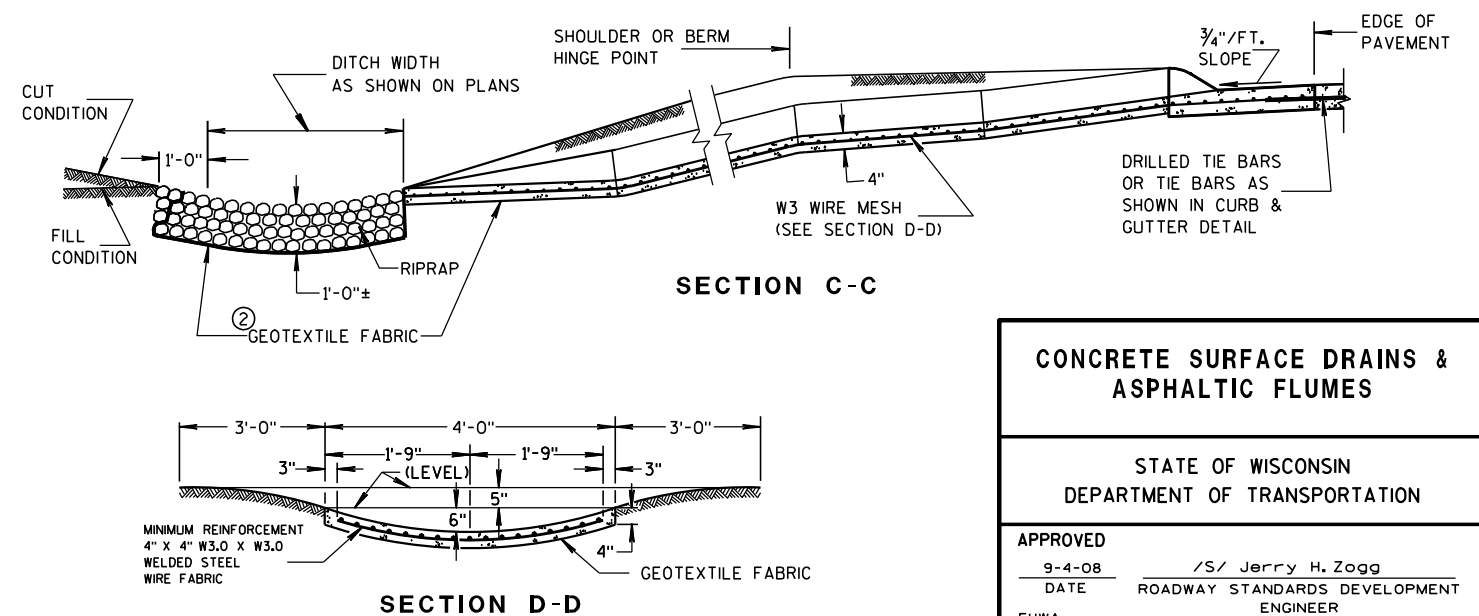


6

S.D.D. 8 D 4-5

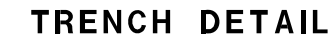
- ① JOINTS SHALL BE $\frac{1}{8}$ TO $\frac{1}{4}$ INCH WIDE BY $1\frac{1}{2}$ INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

SECTION C-C

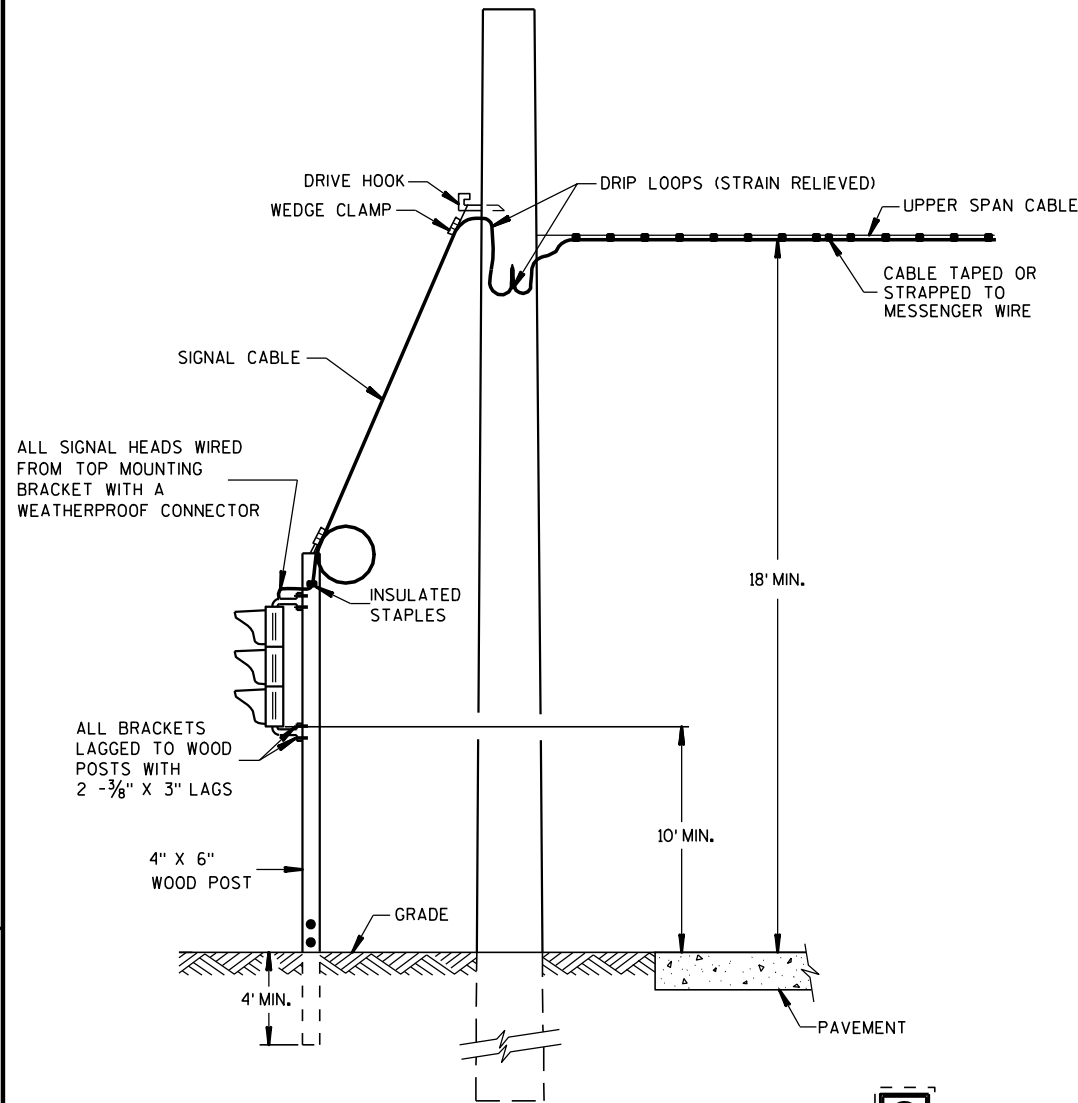




- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



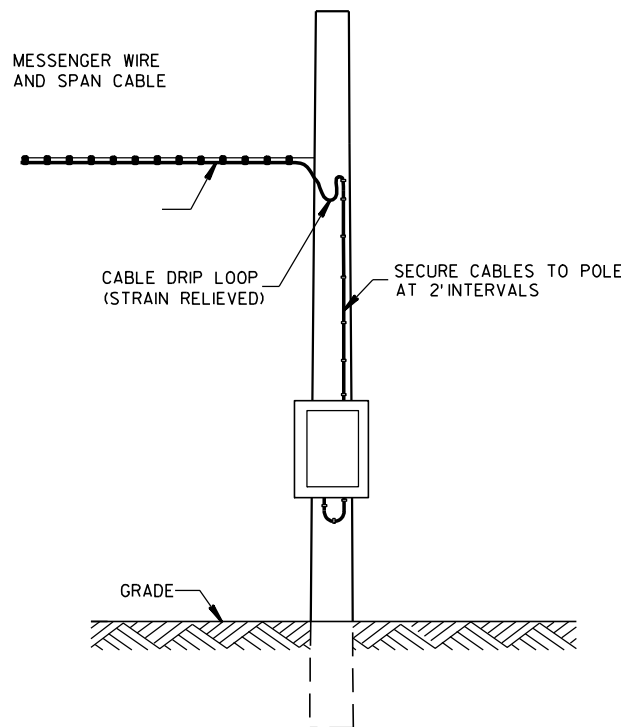
SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 _____ DATE	/S/ Beth Canestra _____ CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL DROP TO TRAFFIC SIGNAL FACE

OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES	
SPEED LIMIT	OFFSET DISTANCE**
GREATER THAN 45 MPH	18 FT
45 MPH OR LESS	12 FT
45 MPH OR LESS W/ CURBS	2 FT
**NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.	

MINIMUM POLE LENGTHS	CLASS	MINIMUM BURIAL DEPTHS
25 FEET	Ⅴ	5 FEET
30 FEET	Ⅴ	6 FEET
35 FEET	Ⅳ	7 FEET
40 FEET	Ⅳ	8 FEET
45 FEET	Ⅳ	9 FEET



POLE MOUNT CABINET INSTALLATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAYBE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY POLES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

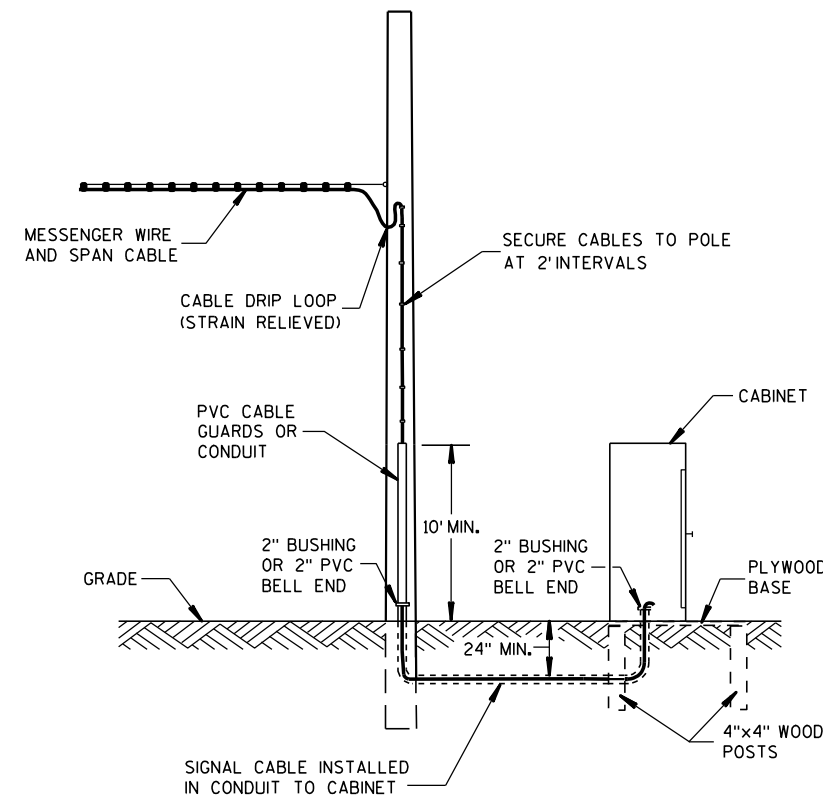
WOOD POLES (NONBREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAMGUARD, ETC.).

WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

VERTICAL CLEARANCE ETC. PER NEC.

TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

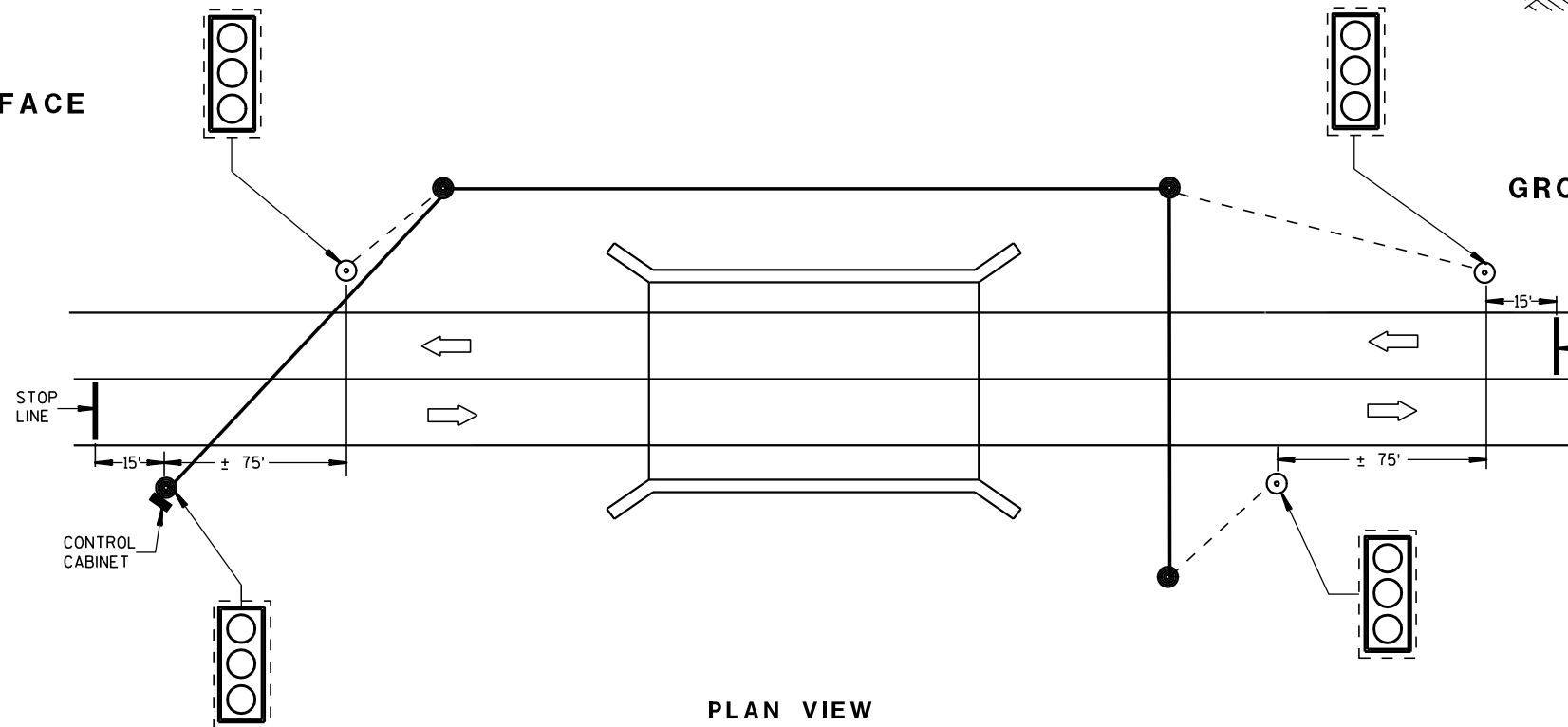
EACH TRAFFIC SIGNAL FACE SHALL HAVE A BACKPLATE.



GROUND MOUNT CABINET INSTALLATION

LEGEND

- WOOD POLE (NONBREAKAWAY)
- WOOD POST (BREAKAWAY)
- SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER
- LED TRAFFIC SIGNAL FACE WITH BACKPLATE
- DIRECTION OF TRAFFIC

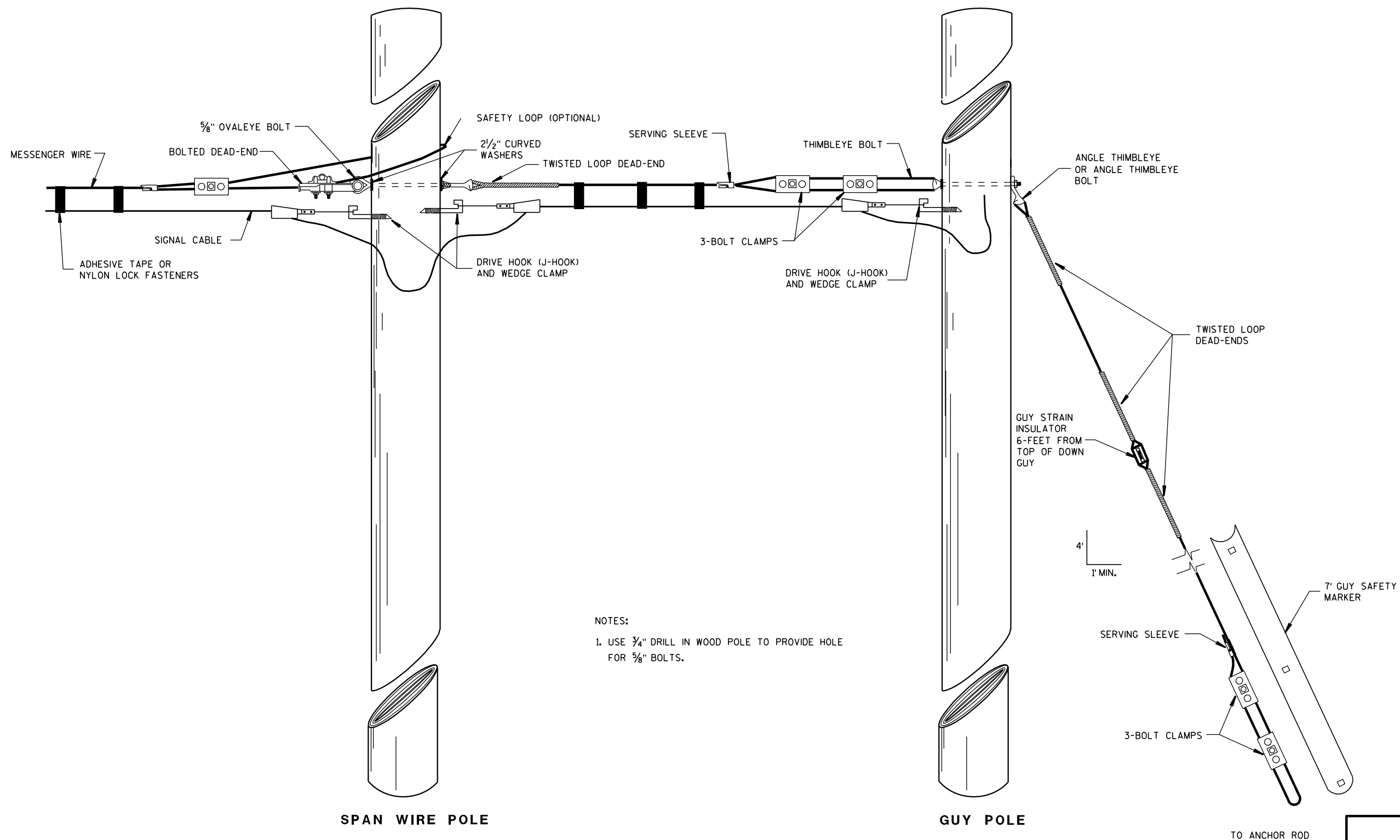


PLAN VIEW
TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/2/2011 DATE /S/ Thomas J. Goring
STATE ELECTRICAL ENGINEER FOR HWYS
FHWA



NOTES:
1. USE 3/4" DRILL IN WOOD POLE TO PROVIDE HOLE FOR 5/8" BOLTS.

TYPICAL DEAD-ENDINGS OR GUYING

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

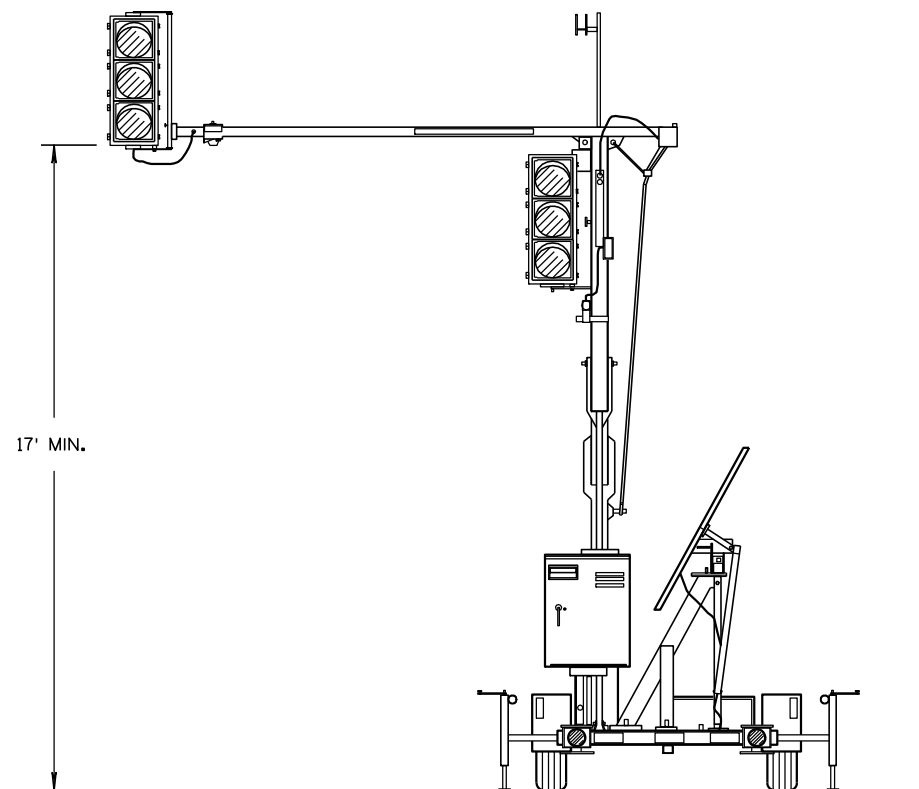
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/2/2011
DATE

/S/ Thomas J. Goring
STATE ELECTRICAL ENGINEER FOR HWYS

FHWA

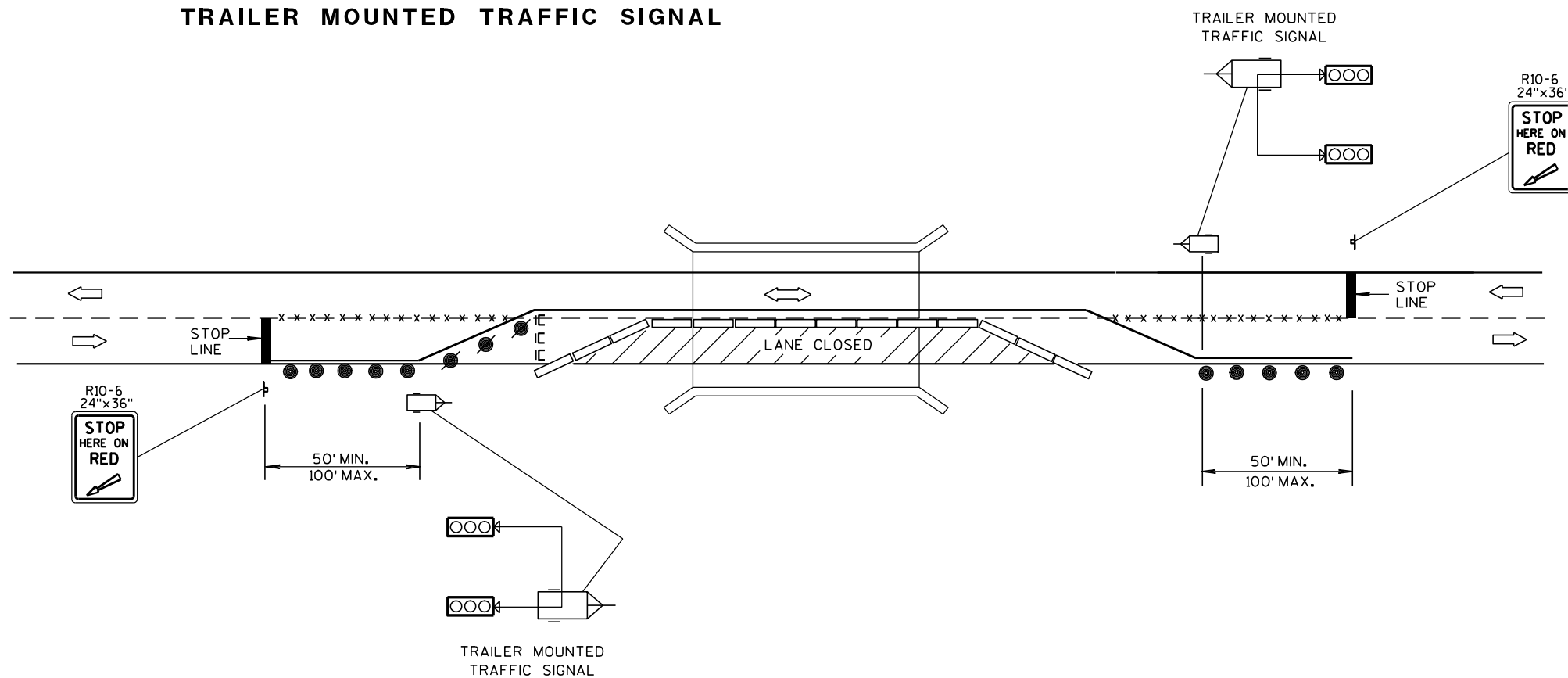


TRAILER MOUNTED TRAFFIC SIGNAL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15 D 33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

LEGEND

- ⌵ POST MOUNTED SIGN
- *-x-* REMOVING PAVEMENT MARKING
- IC TYPE III BARRICADE WITH SIGN
- /● DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY-BURN)
- ▬ TEMPORARY PRECAST CONCRETE BARRIER
- ⌵ TRAILER MOUNTED TRAFFIC SIGNAL
- ➡ DIRECTION OF TRAFFIC FLOW

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

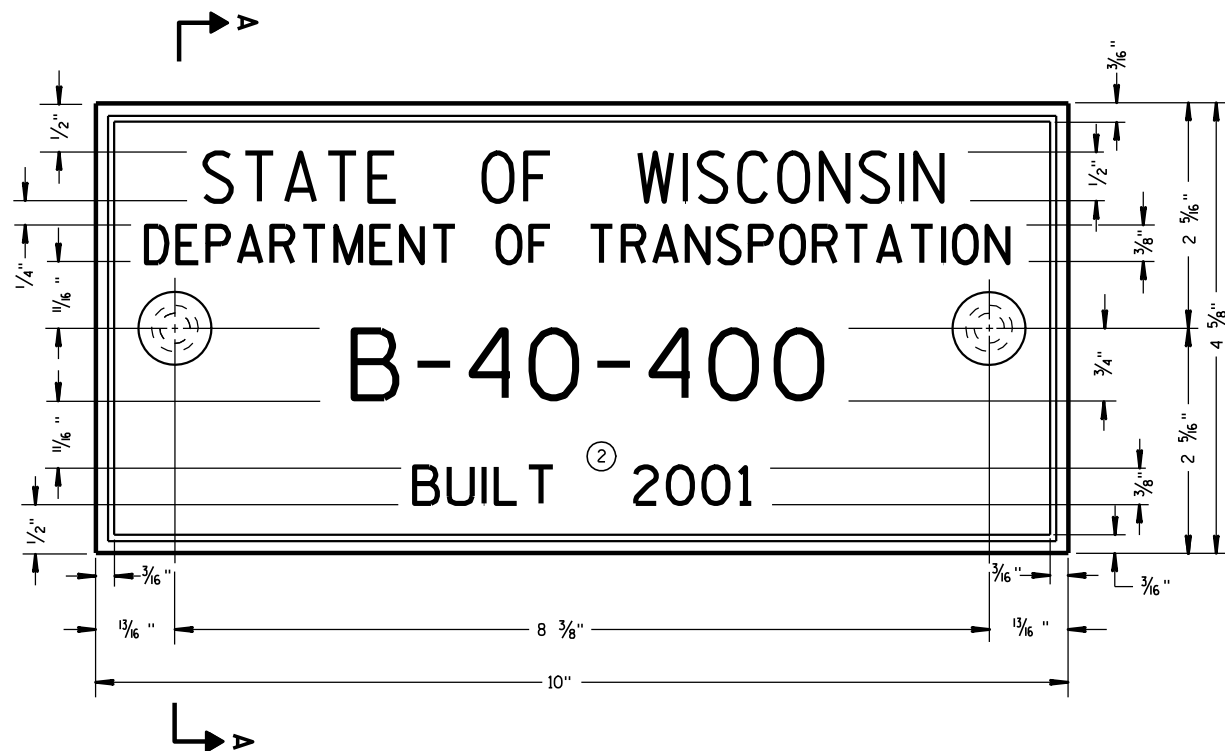
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

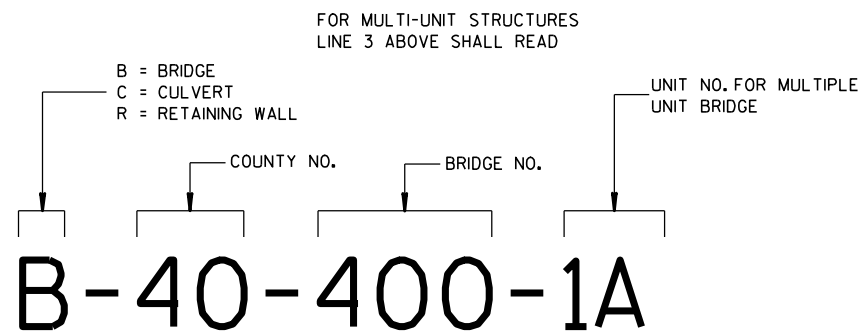
3/2/2011
DATE

FHWA

/S/ Thomas J. Goring
STATE ELECTRICAL ENGINEER FOR HWYS



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



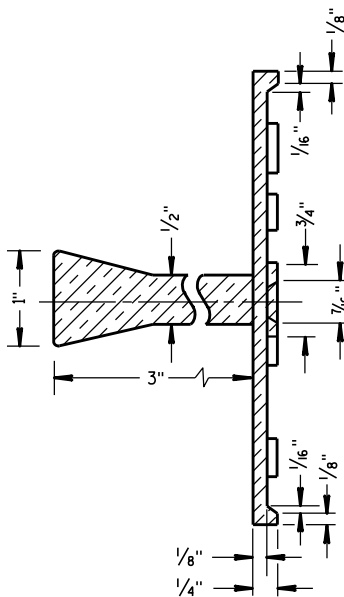
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

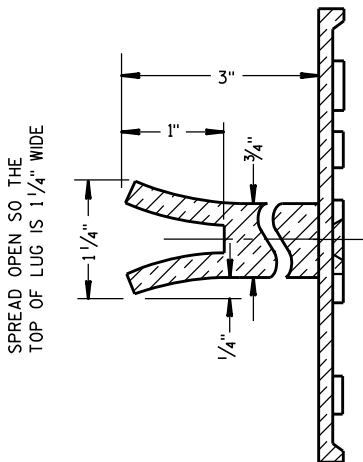
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

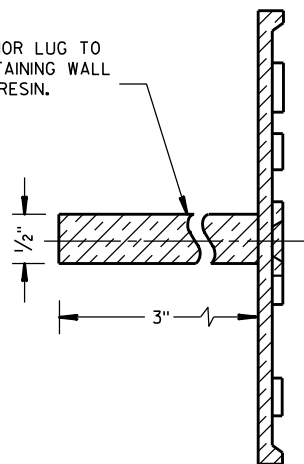


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

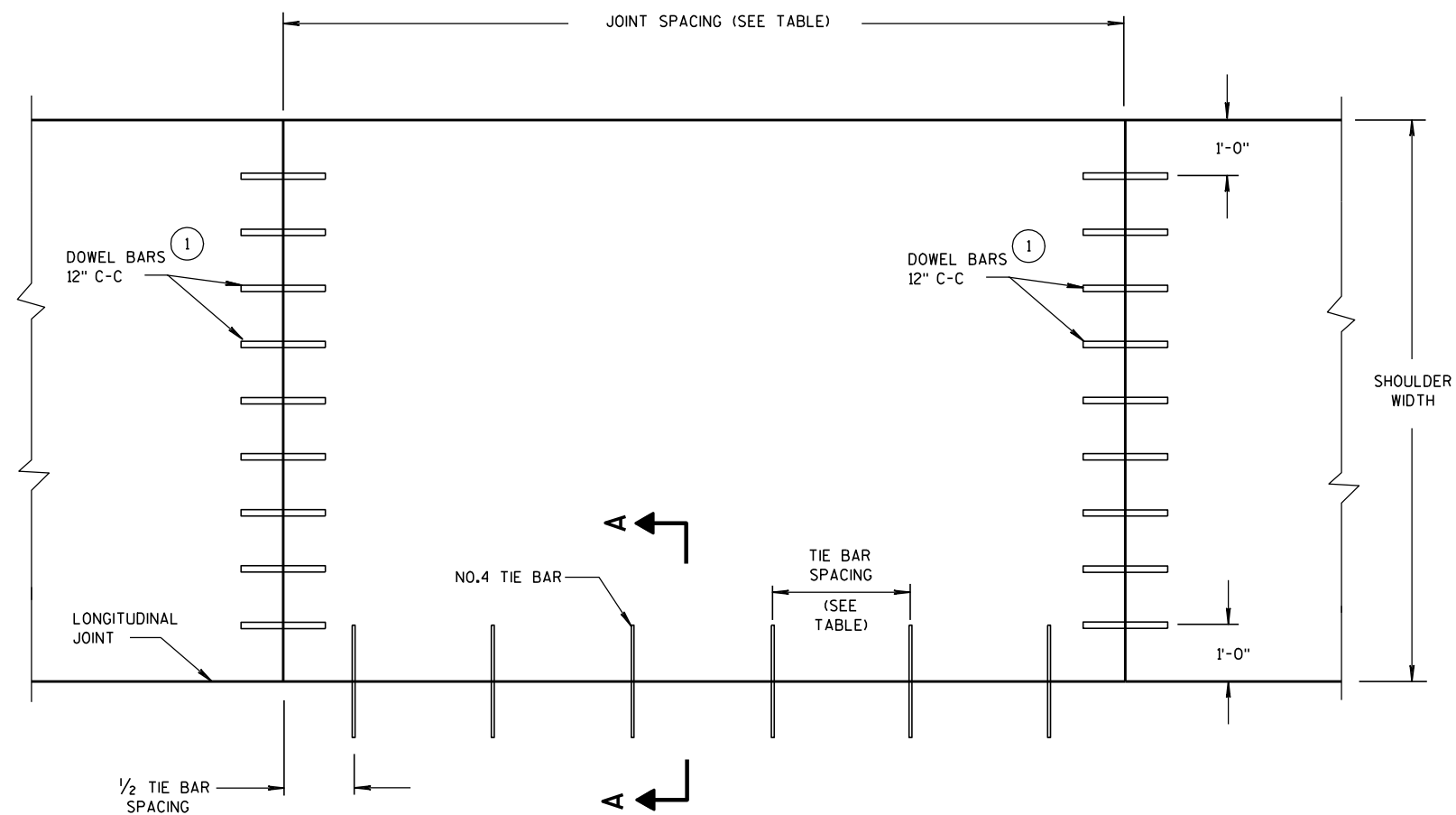


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/26/10
DATE
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA



PLAN VIEW
CONCRETE PAVEMENT SHOULDER

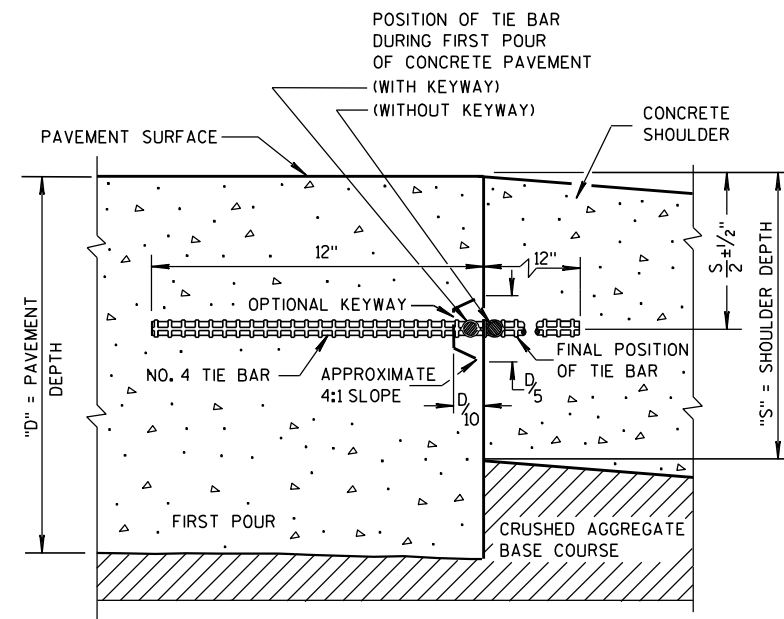
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRANSVERSE JOINT DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

FINISH THE SHOULDER PAVEMENT CONFORMING TO SUBSECTION 415.3.8 OF THE STANDARD SPECIFICATIONS.

TIE BARS SHALL CONFORM TO SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.



SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT

1
PAVEMENT DEPTH, DOWEL BAR SIZE
AND JOINT SPACING TABLE

PAVEMENT TYPE OF TRAFFIC LANES	TIE BAR SPACING	SHOULDER JOINT SPACING
NON-REINFORCED	30"	MATCH JOINT SPACING OF ADJACENT TRAFFIC LANE
CONTINUOUSLY REINFORCED	30"	15' FOR 6' TO 10' WIDE SHOULDER
CONTINUOUSLY REINFORCED	36"	12' FOR 3' WIDE SHOULDER

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

FOR DOWELED CONCRETE SHOULDER WITH TRAPEZOIDAL CROSS SECTIONS, CHOSE THE APPROPRIATE DOWEL BAR DIAMETER BASED ON THE SMALLER PAVEMENT DEPTH (LIKELY THE OUTSIDE EDGE OF THE SHOULDER). IF USING BASKETS, USE BASKETS FOR THE AVERAGE THICKNESS OF THE CROSS SECTION.

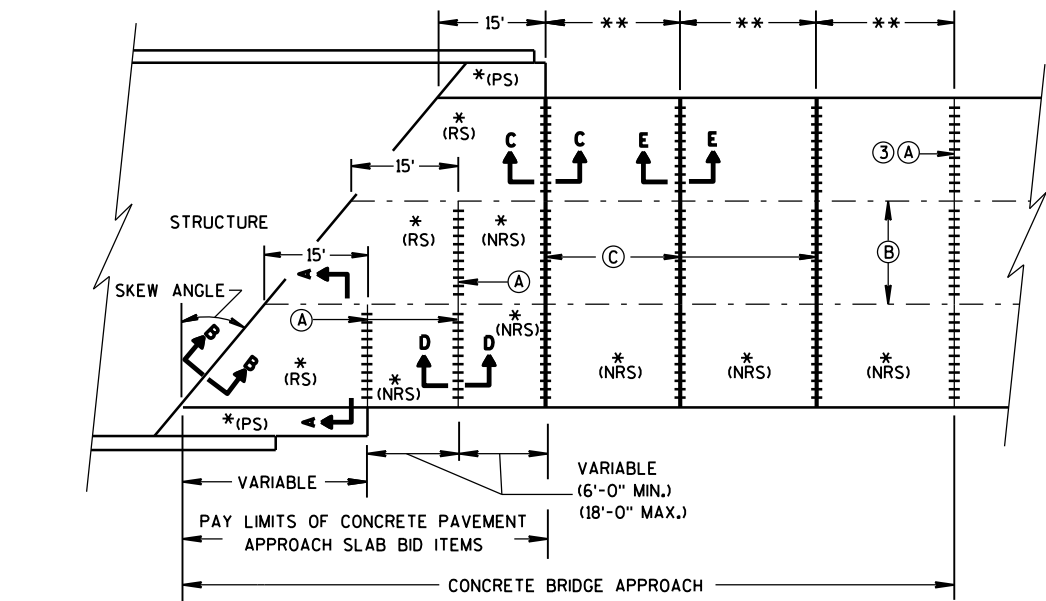
CONCRETE PAVEMENT SHOULDER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

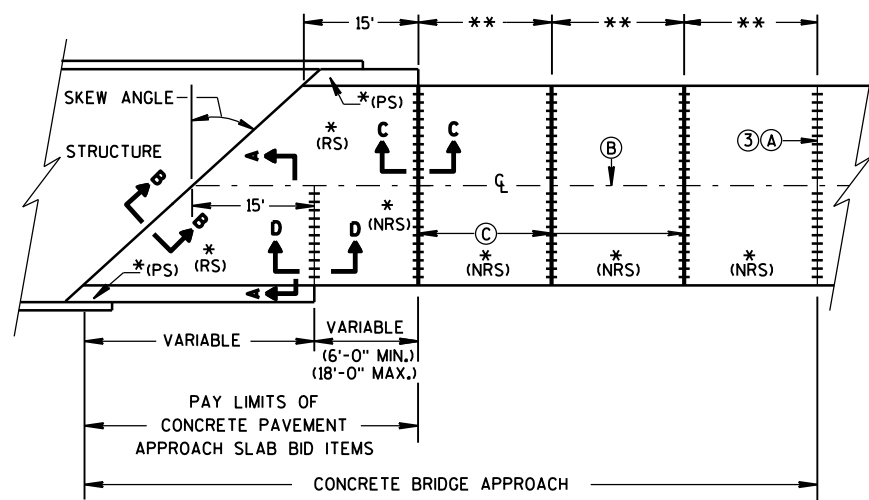
APPROVED
8/15/2011
DATE

FWHA

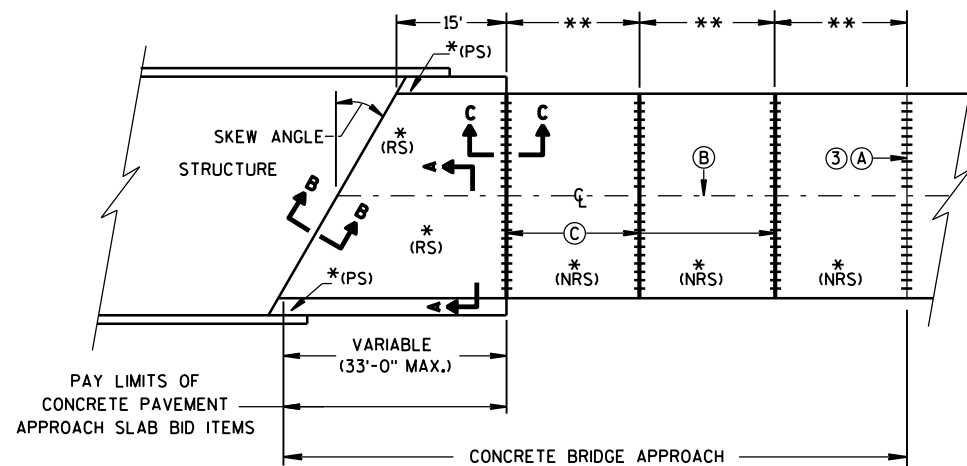
/S/ Deb Bischoff
PAVEMENT POLICY & DESIGN ENGINEER



SKewed APPROACH
(PAVEMENT MORE THAN 2 LANES)



SKEWS > 30°
(PAVEMENT WIDTH ≤ 30')

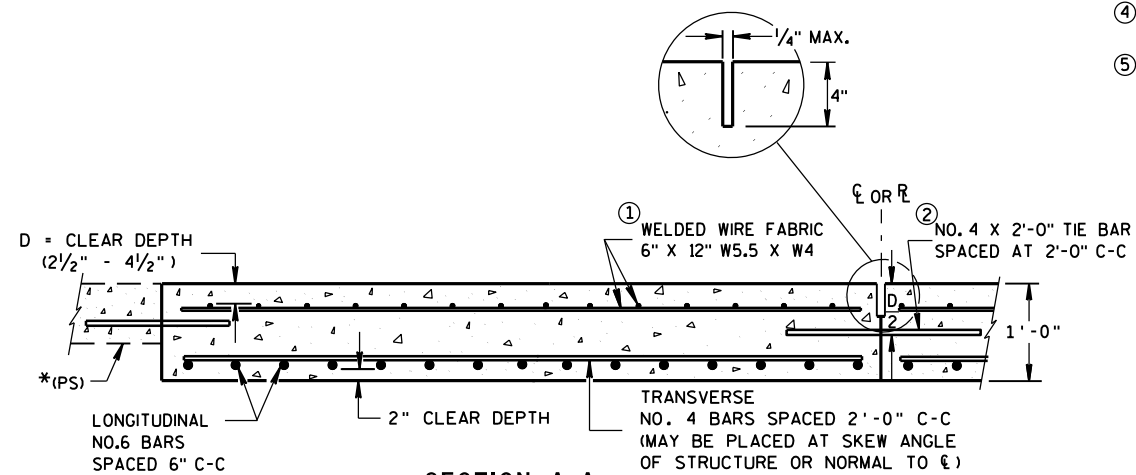


SKEWS ≤ 30°
(PAVEMENT WIDTH ≤ 30')
APPROACH SLAB AND ADJACENT PAVEMENT

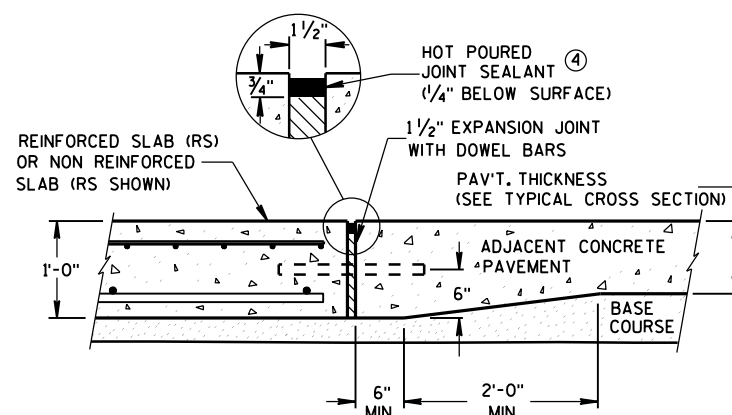
*(RS) = REINFORCED CONCRETE SLAB
*(PS) = PAVED CONCRETE SHOULDER: CONCRETE PAVEMENT, OR CONCRETE SURFACE DRAIN
(SEE DETAILS ELSEWHERE IN THE PLAN)
*(NRS) = NON-REINFORCED CONCRETE SLAB

**STANDARD TRANSVERSE JOINT SPACING
(SEE SDD 13C4, SDD 13C11, & SDD 13C13)
***STANDARD DOWEL BAR DIAMETER
(SEE SDD 13C11, & SDD 13C13)

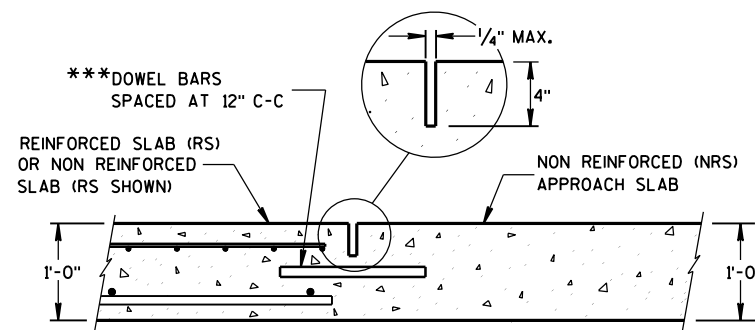
- (A) STANDARD CONTRACTION JOINT NORMAL TO R_L OR R_C
(B) STANDARD LONGITUDINAL JOINT AND TIE BARS.
(C) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO R_L OR R_C



SECTION A-A
REINFORCEMENT POSITIONING DETAIL



SECTION C-C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT



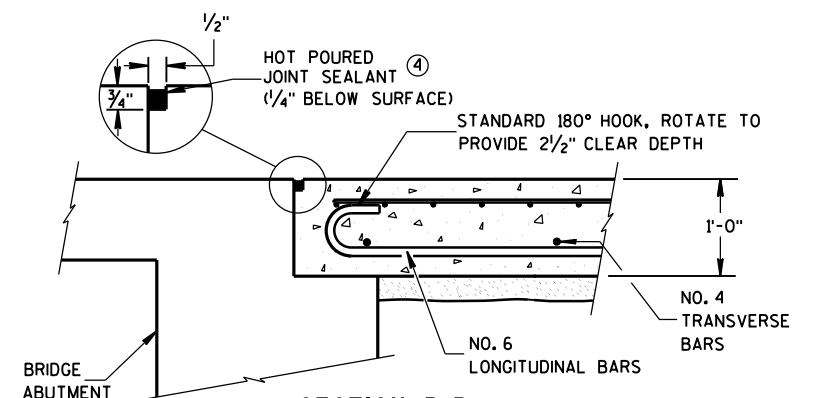
SECTION D-D
CONTRACTION JOINT

GENERAL NOTES

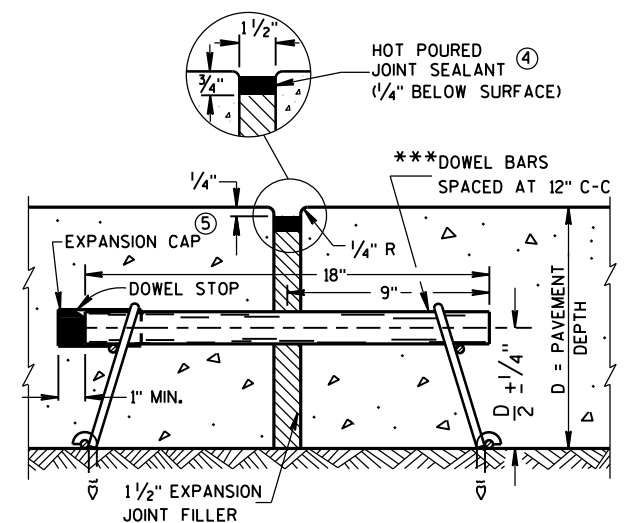
THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

TACK WELD DOWEL BARS TO THE BASKETS ON ALTERNATE ENDS.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- DO NOT DOWEL A CONTRACTION JOINT THAT ABUTS AN HMA PAVEMENT.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.
- PLACE EXPANSION CAP ON THE END OF THE DOWEL THAT IS NOT TACK WELDED TO THE BASKET. DO NOT FORCE DOWEL BAR PAST THE DOWEL STOP.



SECTION B-B
BEND DETAIL
BOTTOM REINFORCEMENT



SECTION E-E
EXPANSION JOINT

CONCRETE BRIDGE
APPROACH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

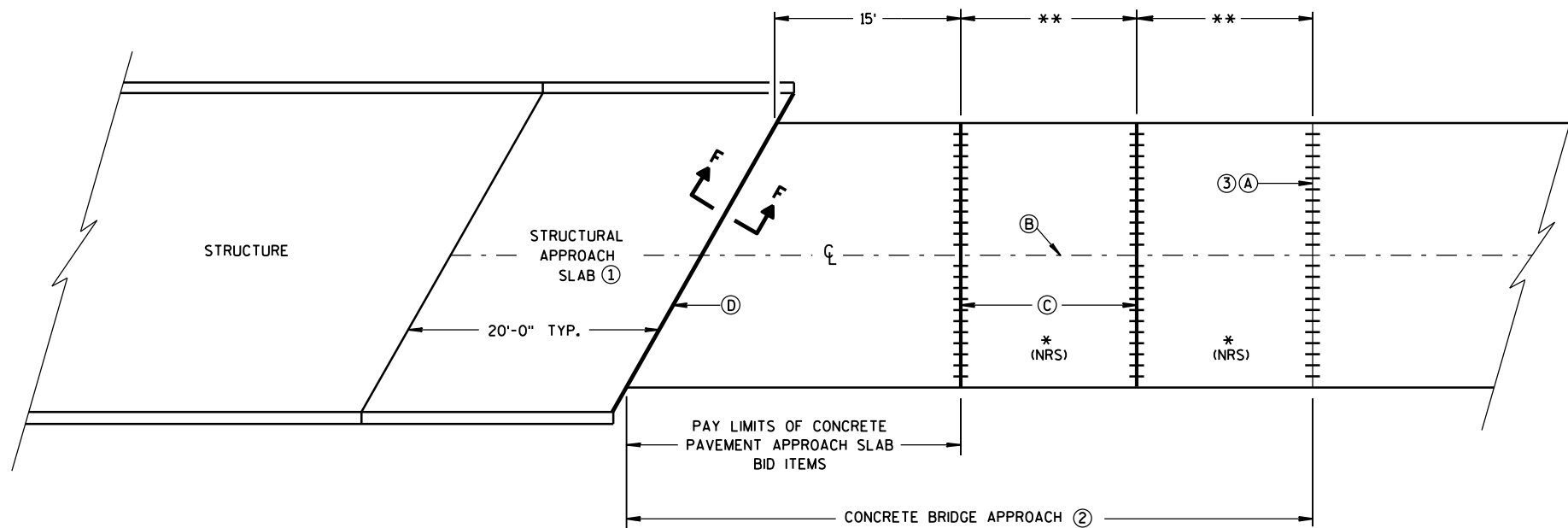
APPROVED

June, 2014

DATE

FHWA

/S/ Deb Bischoff
PAVEMENT POLICY & DESIGN ENGINEER



BRIDGE APPROACHES

GENERAL NOTES

ALL PROJECTS THAT INVOLVE A STRUCTURAL APPROACH SLAB WILL ALSO HAVE A CONCRETE BRIDGE APPROACH.

- ① CONFORM TO APPLICABLE BRIDGE MANUAL STANDARD DRAWINGS FOR *STRUCTURAL APPROACH SLABS* (SEE CHAPTER 12 - ABUTMENTS).
- ② CONFORM TO SHEET (a) OF THIS SET FOR *CONCRETE BRIDGE APPROACH* DETAILS, WITH ONE EXCEPTION—WHEN CONSTRUCTING A *CONCRETE BRIDGE APPROACH* NEXT TO A *STRUCTURAL APPROACH SLAB*, AS SHOWN IN THE DETAIL DRAWING, THE *CONCRETE BRIDGE APPROACH* WILL ONLY HAVE TWO EXPANSION JOINTS; THE THIRD EXPANSION JOINT IS AT THE END OF THE *STRUCTURAL APPROACH SLAB*.
- ③ DO NOT DOWEL A CONTRACTION JOINT THAT ABUTS AN HMA PAVEMENT.

*(NRS) = NON-REINFORCED CONCRETE SLAB

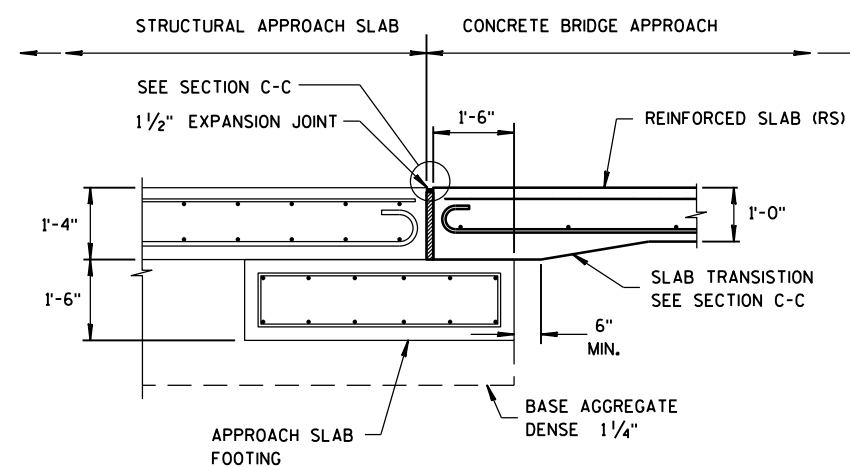
**STANDARD TRANSVERSE JOINT SPACING
(SEE SDD 13C4, SDD 13C11, & SDD 13C13)

A STANDARD CONTRACTION JOINT NORMAL TO R_L OR C_L

B STANDARD LONGITUDINAL JOINT AND TIE BARS.

C 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO R_L OR C_L

D 1½" EXPANSION JOINT (NO DOWELS)



SECTION F-F

FOOTING DETAIL

STRUCTURAL APPROACH SLAB TO CONCRETE BRIDGE APPROACH

STRUCTURAL APPROACH SLAB
AND
CONCRETE BRIDGE APPROACH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

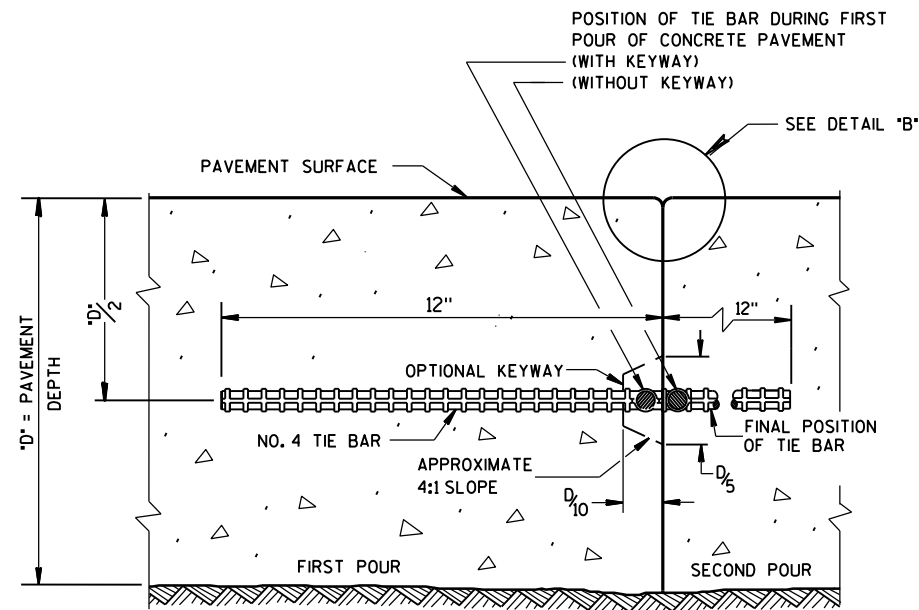
APPROVED

June, 2014

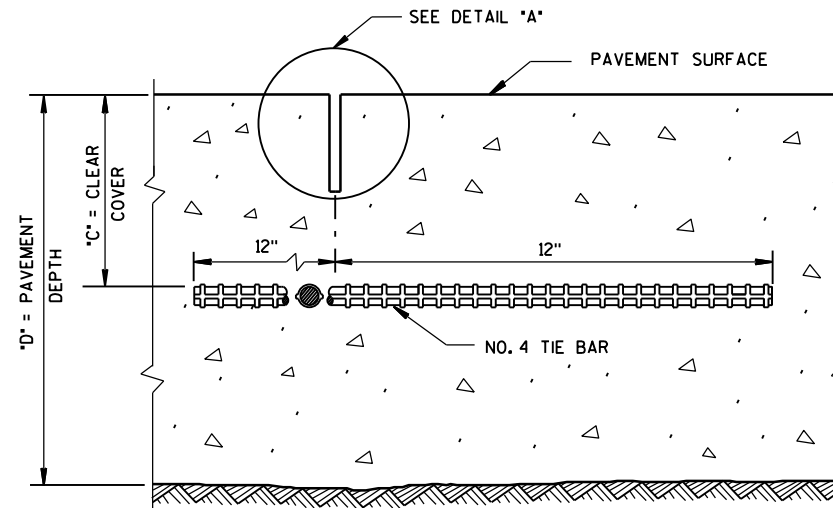
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CONSTRUCTION JOINT



SAWED JOINT

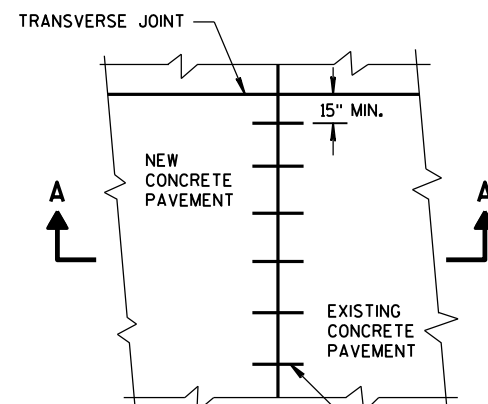
GENERAL NOTES

DO NOT SEAL OR FILL LONGITUDINAL JOINTS.

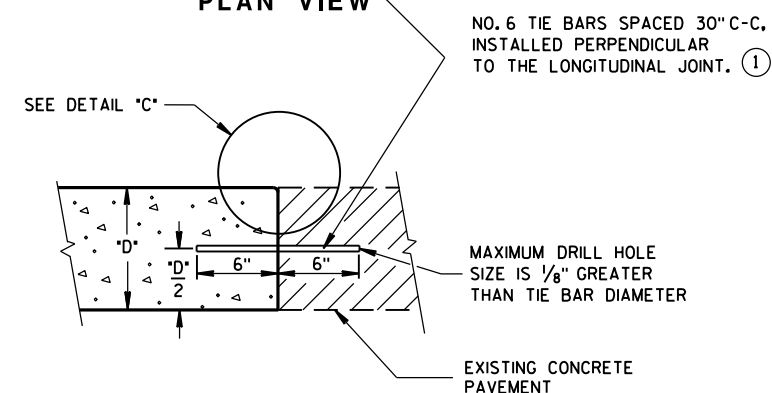
CREATE A LONGITUDINAL JOINT FOR PAVEMENT WIDTHS GREATER THAN 15 FEET.

CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

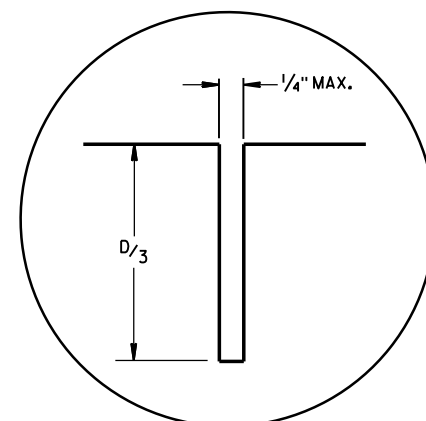
① ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.



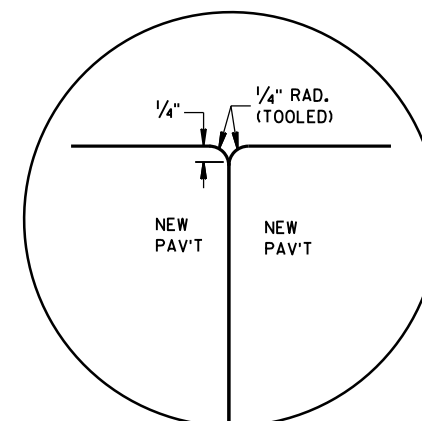
PLAN VIEW



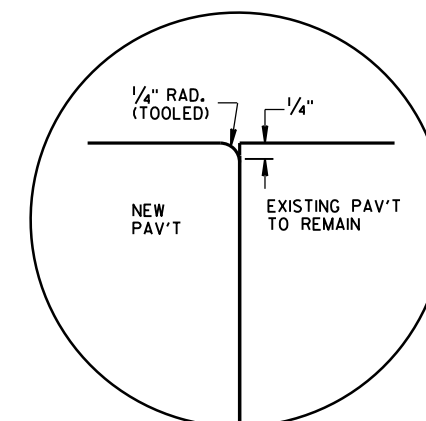
SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT
TIE BARS ANCHORED
INTO EXISTING PAVEMENT



DETAIL "A"



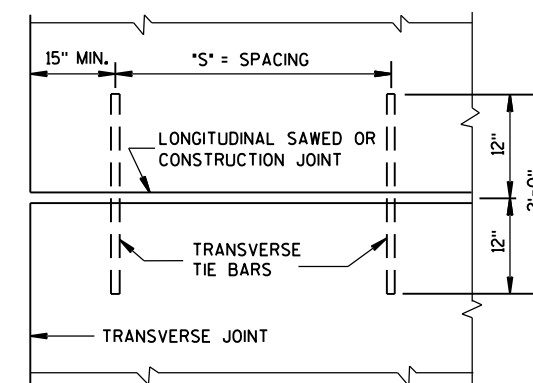
DETAIL "B"



DETAIL "C"

TIE BAR TABLE

PAVEMENT DEPTH "D"	CLEAR COVER "C"	MAXIMUM TIE BAR SPACING "S"	
		PAVEMENT WIDTH 24' OR 26'	≥ 30'
6, 6 1/2"	3 ± 1/2"	48"	42"
7, 7 1/2"	3 1/4 ± 1"	45"	36"
8, 8 1/2"	3 3/4 ± 1"	39"	30"
9, 9 1/2"	4 1/4 ± 1"	33"	27"
10, 10 1/2"	4 3/4 ± 1"	30"	24"
11, 11 1/2"	5 1/4 ± 1"	27"	21"
12"	5 3/4 ± 1"	24"	21"



PLAN VIEW
SHOWING LOCATION OF TIE BARS

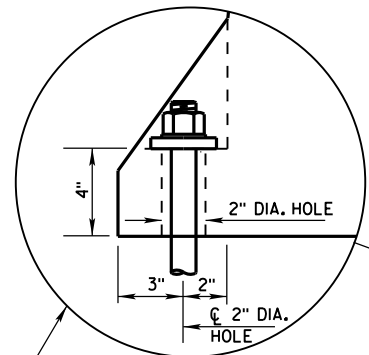
CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

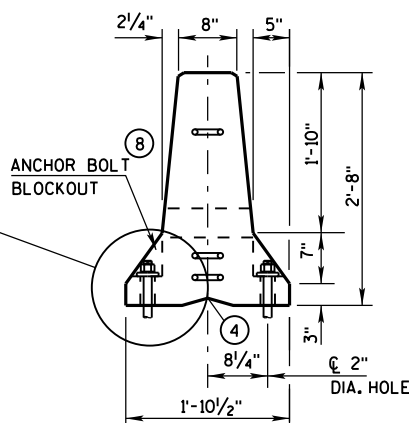
APPROVED

9/2014 DATE /S/ Deb Bischoff
PAVEMENT POLICY & DESIGN ENGINEER

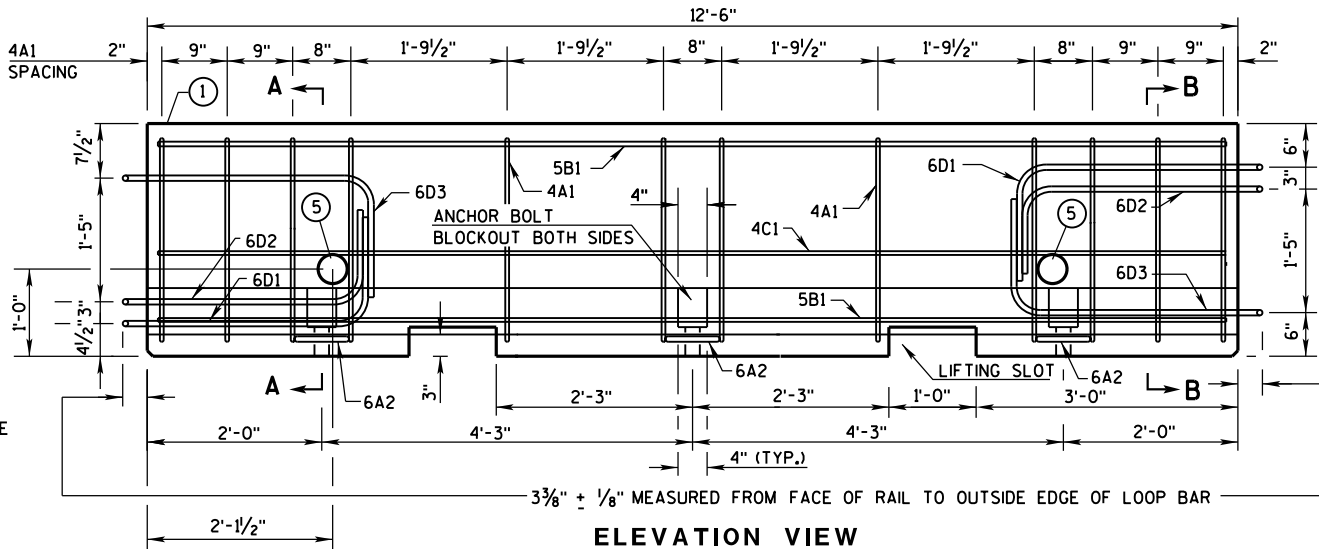
FHWA



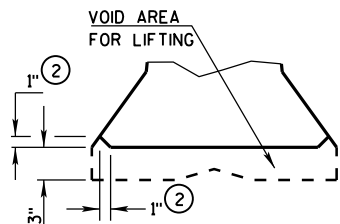
ANCHOR ON TRAFFIC SIDE
ONLY WHEN REQUIRED
(SEE SHEET D FOR ADDITIONAL
ANCHOR DETAIL)



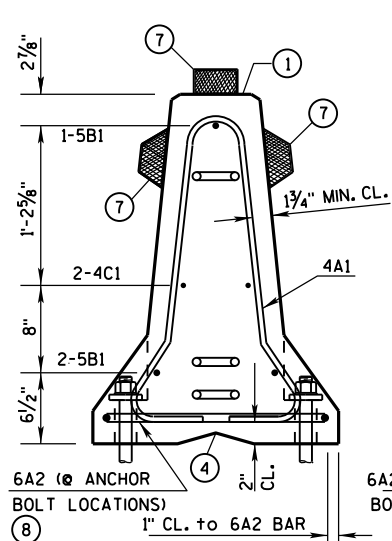
END VIEW



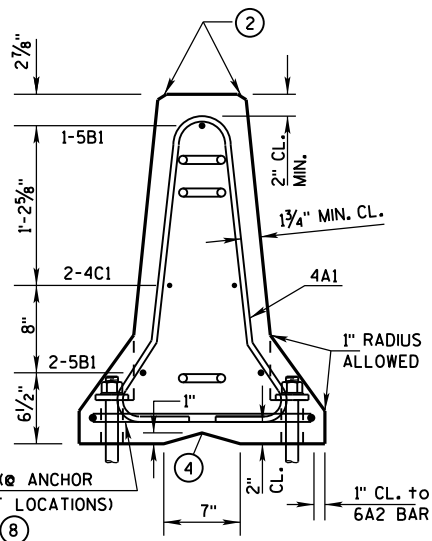
ELEVATION VIEW



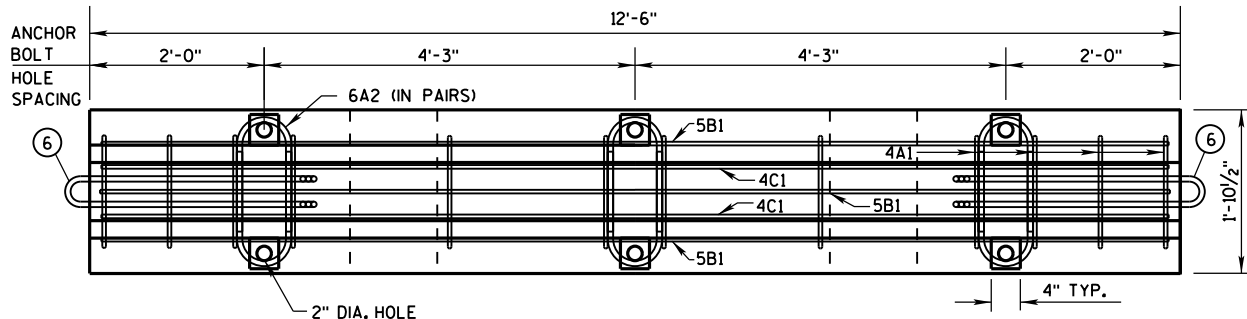
DETAIL "B"
LIFTING SLOT DETAIL



SECTION A-A
(STIRRUP PLACEMENT)

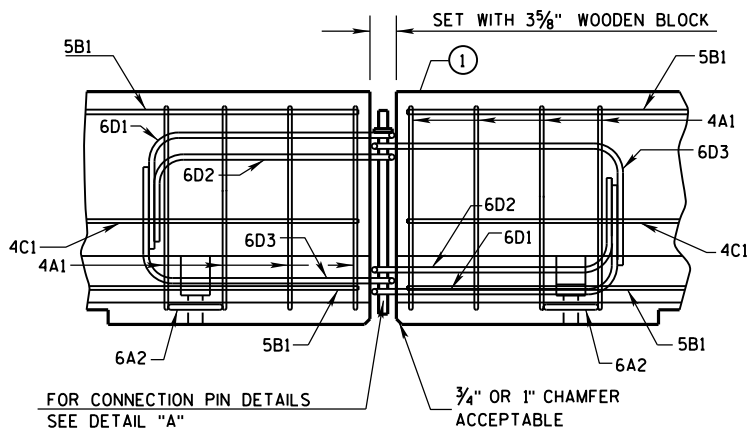


SECTION B-B
(STIRRUP PLACEMENT)

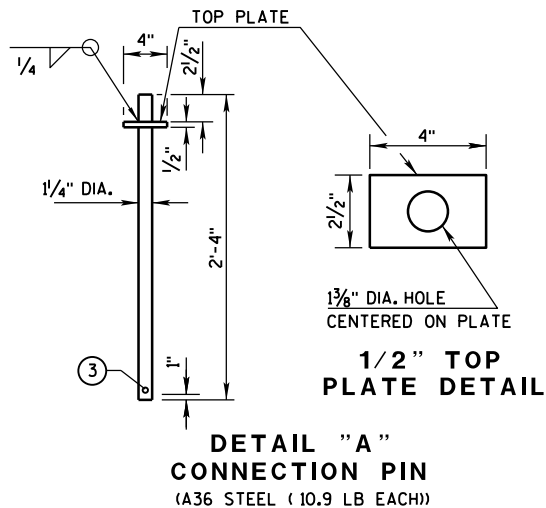


PLAN VIEW

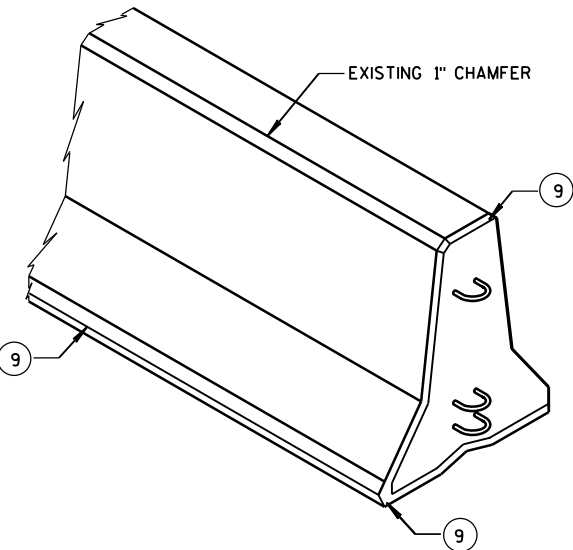
DETAILS OF BARRIER SECTION



DETAILS OF BARRIER CONNECTION



DETAIL "A"
CONNECTION PIN
(A36 STEEL (10.9 LB EACH))



CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-14(g) THRU 14B7-14(h).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

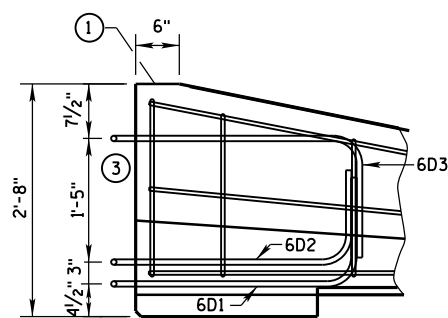
LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE 3/4" SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A 3-1/2" PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN 1/8" OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

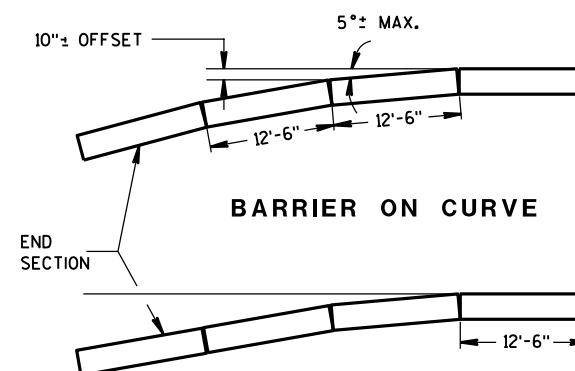
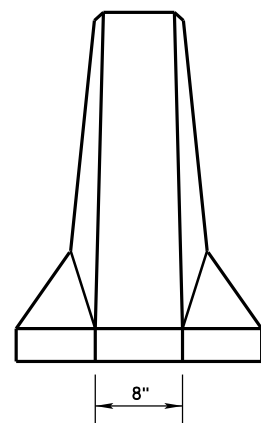
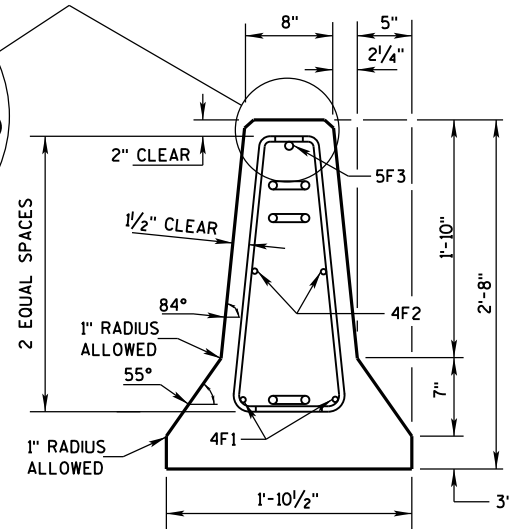
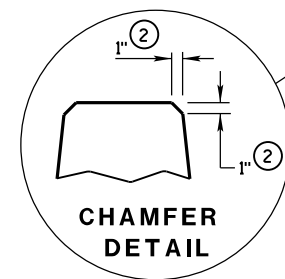
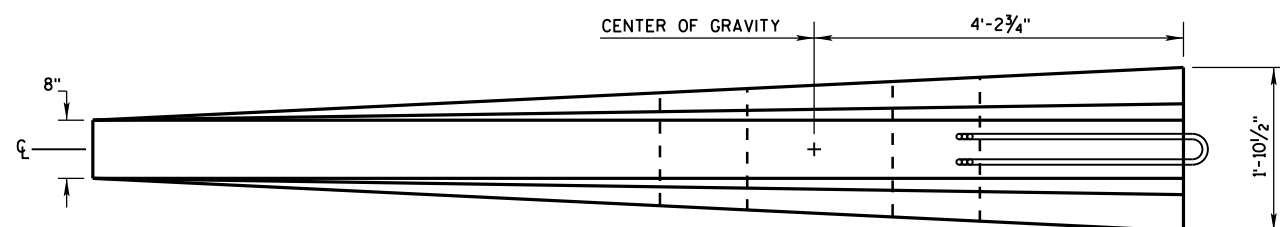
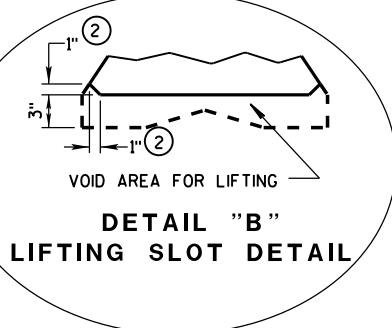
INSTALL MECHANICAL OR EPOXY ANCHORS PER MANUFACTURER'S RECOMMENDATIONS. PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

- MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - TYPE: WICBTP
 - MANUFACTURER
 - DATE MANUFACTURED (MONTH AND YEAR)
- 1" CHAMFER TO PREVENT SPALLING.
- A 3/8" HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- "V" NOTCH IS OPTIONAL.
- THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURER'S INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- SEE SHEET D FOR ANCHORING CRITERIA.
- 1" CHAMFER OPTIONAL.



- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - a. TYPE WICBTP
 - b. MANUFACTURER
 - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

LOOP BAR ASSEMBLY INVERTED
FOR OPPOSITE END.
(FOR CONNECTION TO RIGHT END OF BARRIER)



POSTED SPEED, (MPH)	FLARE RATE
40 OR LESS	6:1
45 OR GREATER	8:1

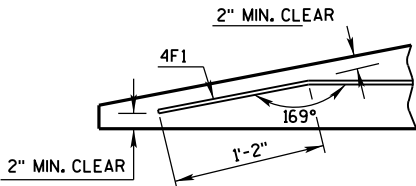
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

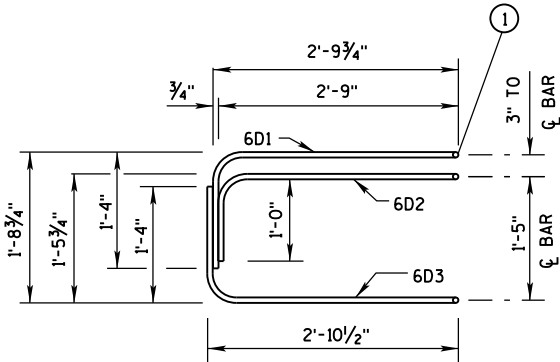
BARRIER TAPER SECTION
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

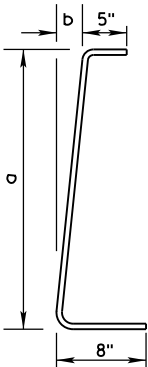
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"
BENT BAR DETAIL



ELEVATION
LOOP BAR ASSEMBLY



BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

4V BARS
2 AT EACH SIZE REQUIRED
FOR STIRRUP ASSEMBLY

TAPER BARRIER SECTION

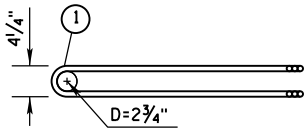
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION
BILL OF MATERIALS

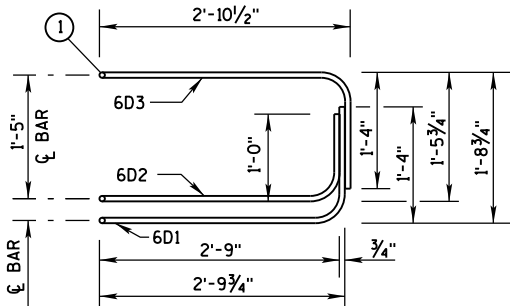
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

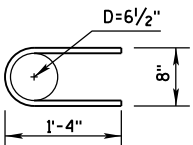


PLAN VIEW
LOOP BAR ASSEMBLY

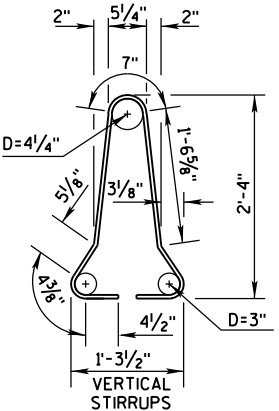
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

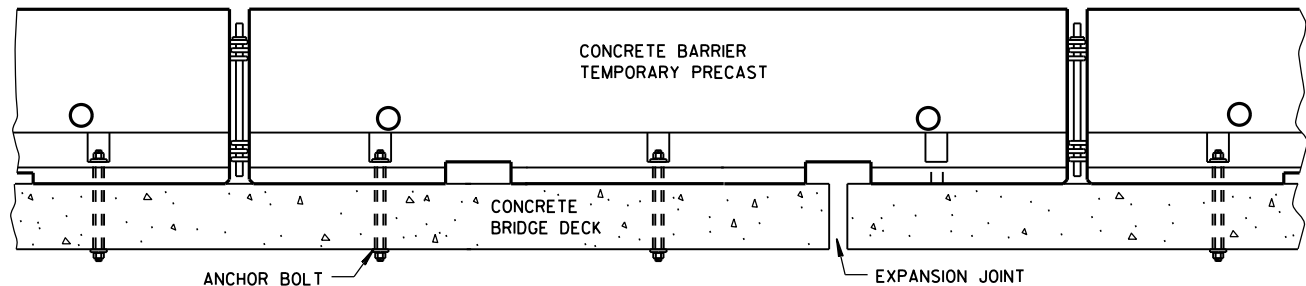
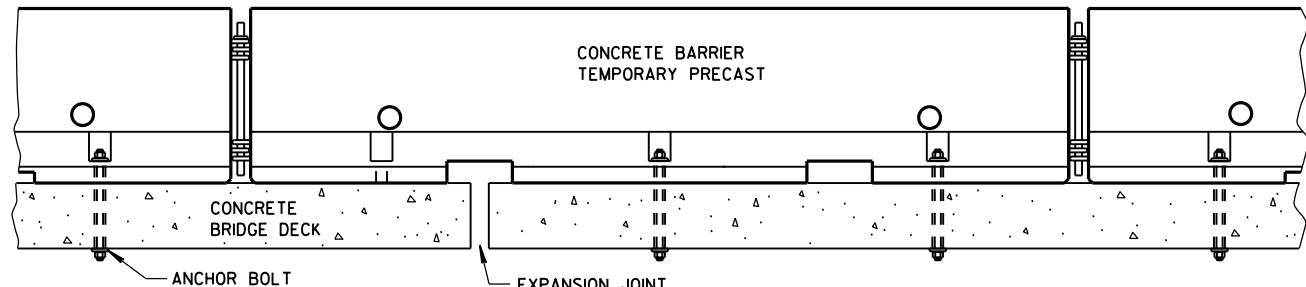


4A1

BARRIER SECTION

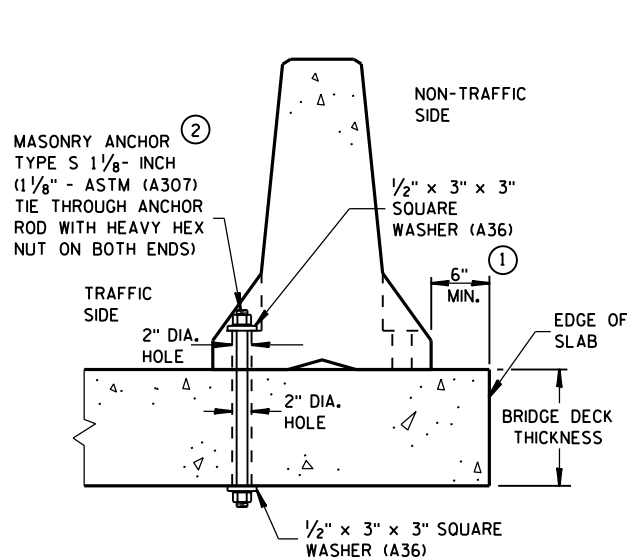
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



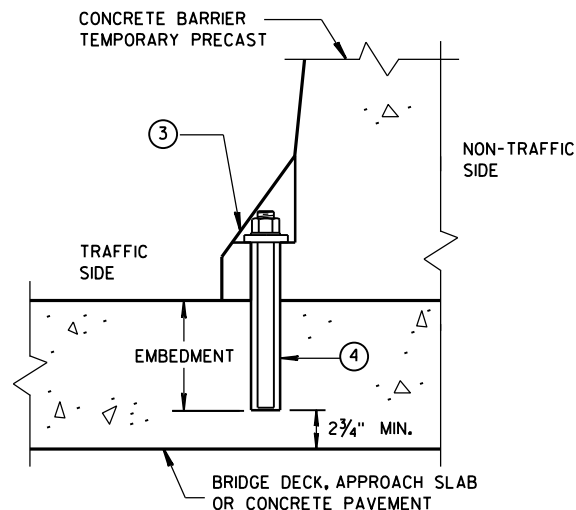
TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



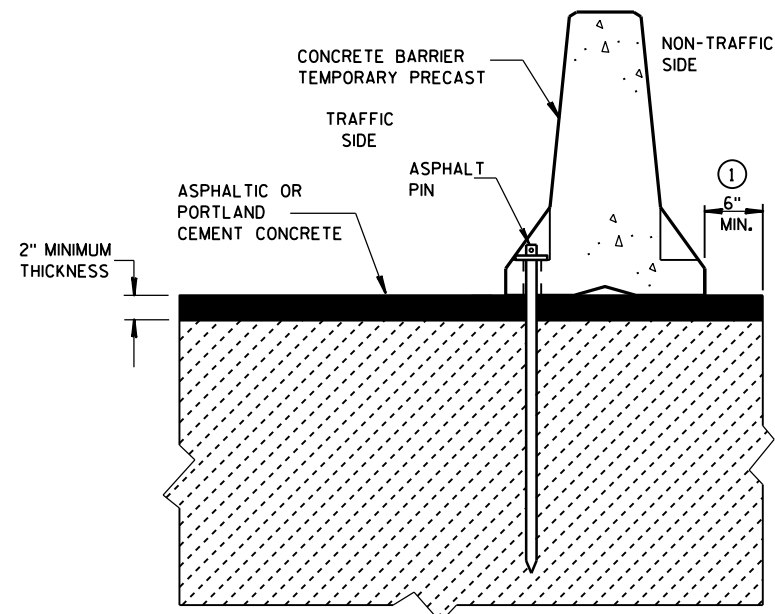
THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



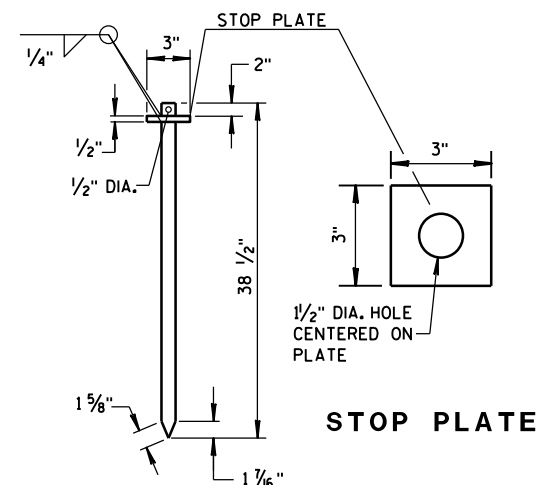
REMOVABLE ADHESIVE BONDED ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)

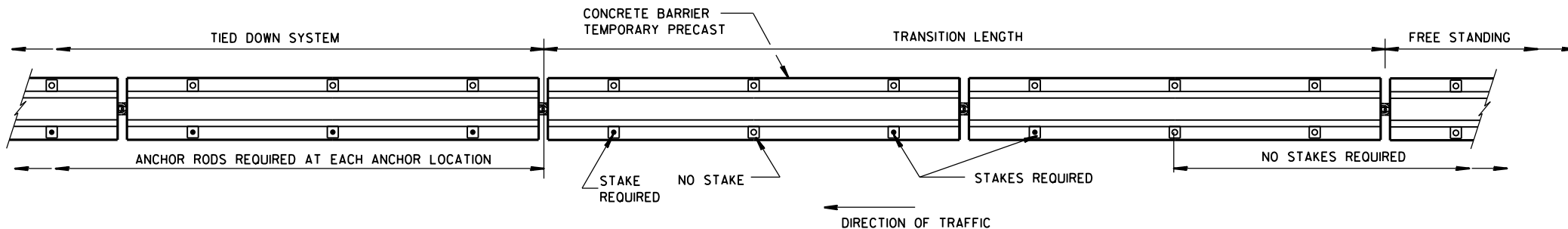


STAKE DOWN INSTALLATION FOR ASPHALTIC OR PORTLAND CEMENT CONCRETE SURFACE

(STAKING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST)



ASPHALT PIN
(ASTM A36 STEEL)



PLAN VIEW

FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

GENERAL NOTES

- CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" SHALL BE ANCHORED IF:
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 4 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 45 MPH OR GREATER, OR

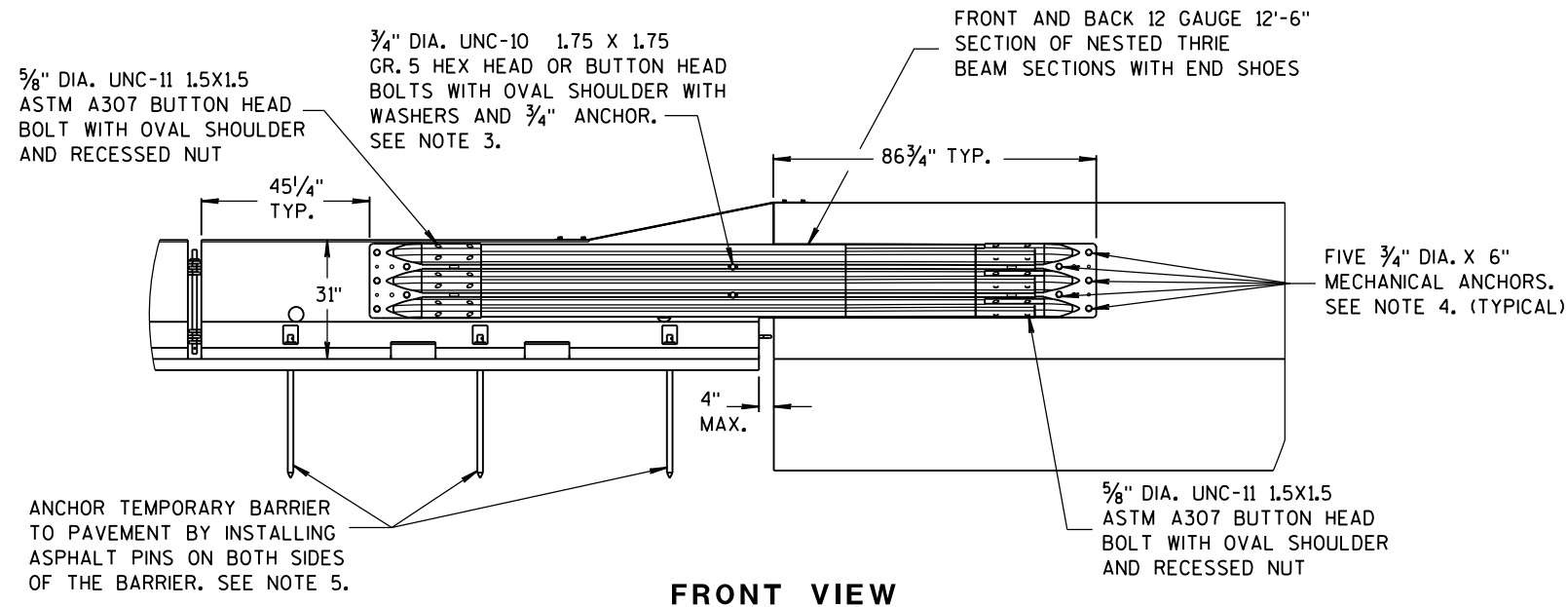
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 2 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 40 MPH OR LESS.
- ANCHORING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST.

WITH THE APPROVAL OF THE ENGINEER, REMOVABLE ADHESIVE BONDED (EPOXY) ANCHOR BOLT INSTALLATION MAY BE USED IN LIEU OF THROUGH BOLTED ANCHOR INSTALLATION. THE ADHESIVE BONDED ANCHOR BOLT MUST BE REMOVABLE. USE ASTM (A307) MASONRY ANCHORS TYPE S 1 1/8-INCH, EMBEDDED TO A DEPTH SUFFICIENT TO DEVELOP THE ULTIMATE CAPACITY OF THE ANCHOR BOLT AND PROVIDE DOCUMENTATION TO CONFIRM THIS.

UPON REMOVAL OR RELOCATION OF THE BARRIER UNITS, REMOVE ALL ANCHOR BOLTS AND COMPLETELY FILL IN THE REMAINING HOLES IN CONCRETE BRIDGE DECKS, CONCRETE APPROACH SLABS AND CONCRETE PAVEMENTS THAT ARE TO REMAIN, WITH A NON-SHRINK COMMERCIAL GROUT OR EPOXY MATERIAL IDENTIFIED ON THE CURRENT WISDOT APPROVED PRODUCTS LIST.
- 1/8" DIAMETER A307 THREADED ROD, 1/2" x 3" x 3" SQUARE PLATE WASHER WITH ASTM A36 STEEL, ASTM A563A HEAVY HEX NUT.
- ADHESIVE ANCHORS WITH A MINIMUM BOND STRENGTH OF 1,800 PSI AND 5/4" EMBEDMENT. SEE 603.2 AND 603.3.1.2 OF THE WISCONSIN STANDARD SPECIFICATIONS FOR MORE INFORMATION ON ADHESIVE ANCHORS.

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



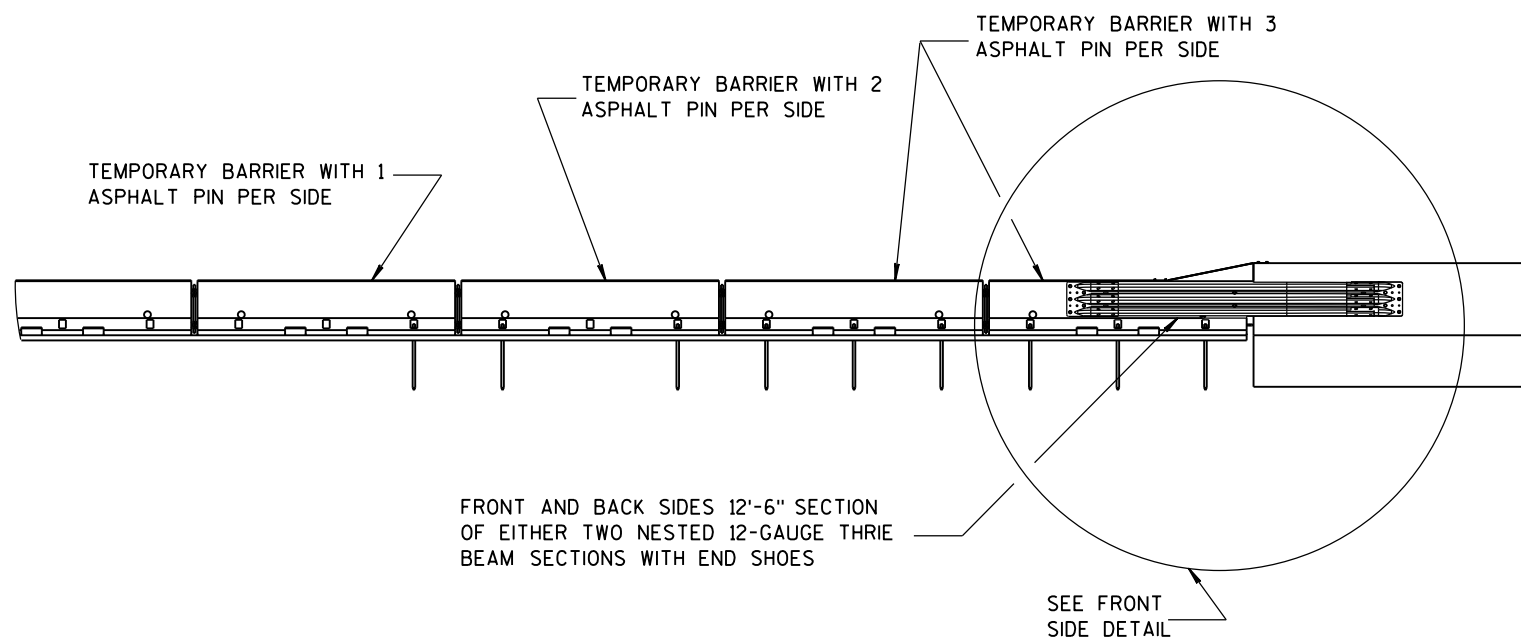
FRONT VIEW

NOTES

NESTED THRIE BEAM IS REQUIRED ON BOTH SIDES OF THE TEMPORARY BARRIER FOR ALL INSTALLATIONS.

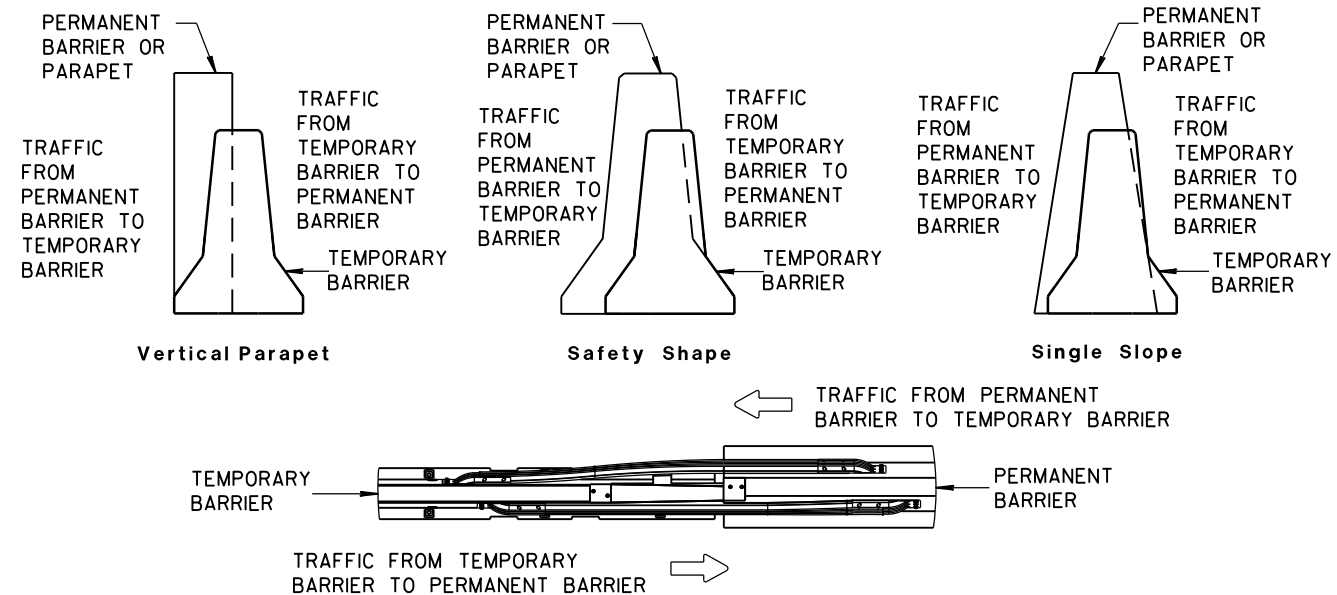
1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.

4. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.

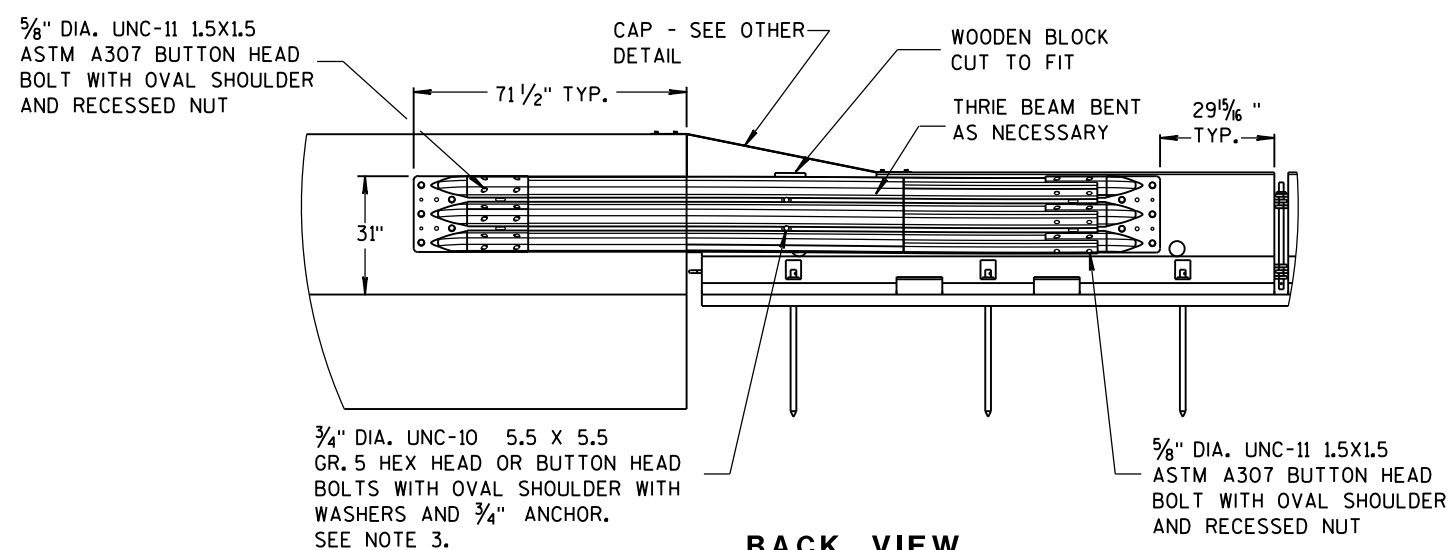


FRONT VIEW

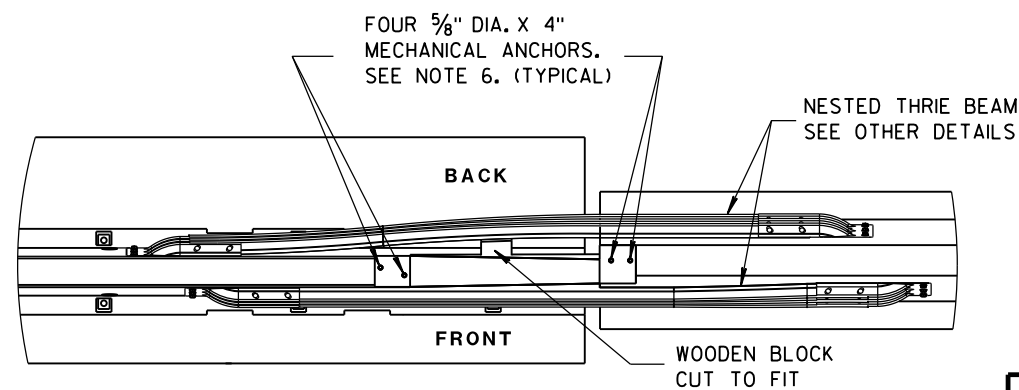
BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



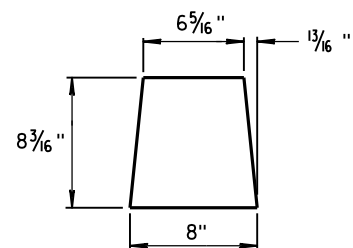
BACK VIEW



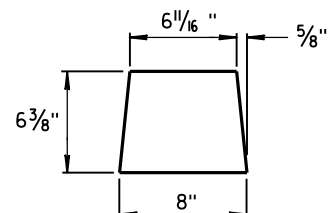
PLAN VIEW

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

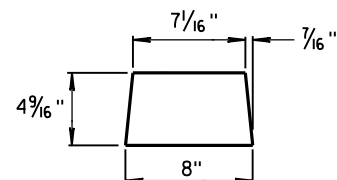
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



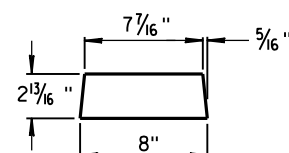
GUSSET 1



GUSSET 2

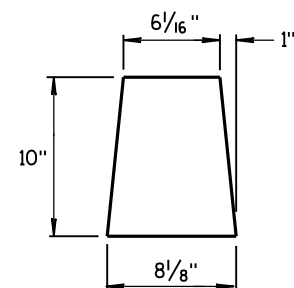


GUSSET 3

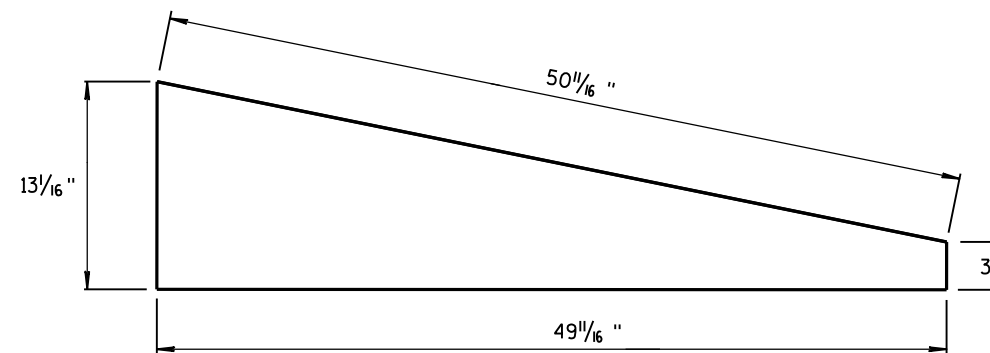


GUSSET 4

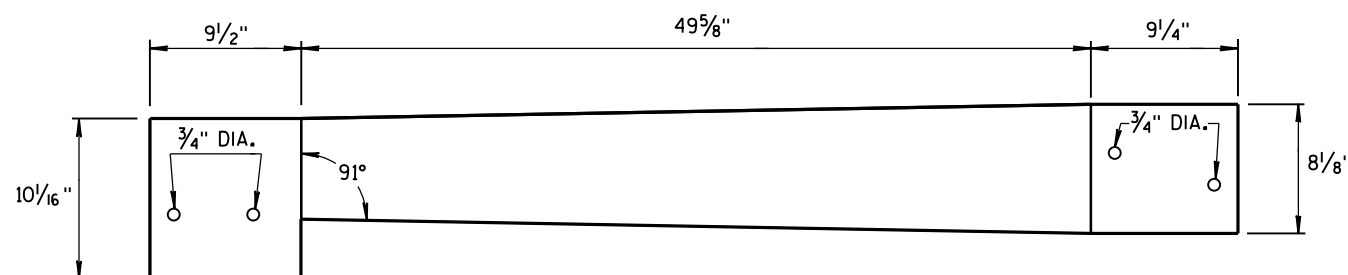
GUSSETS



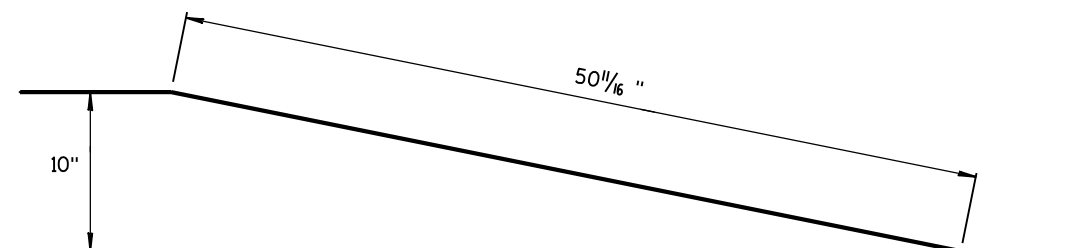
END PLATE



SIDE PLATE

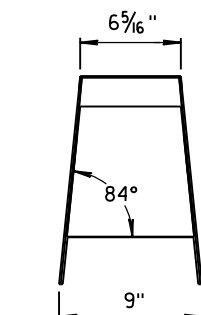
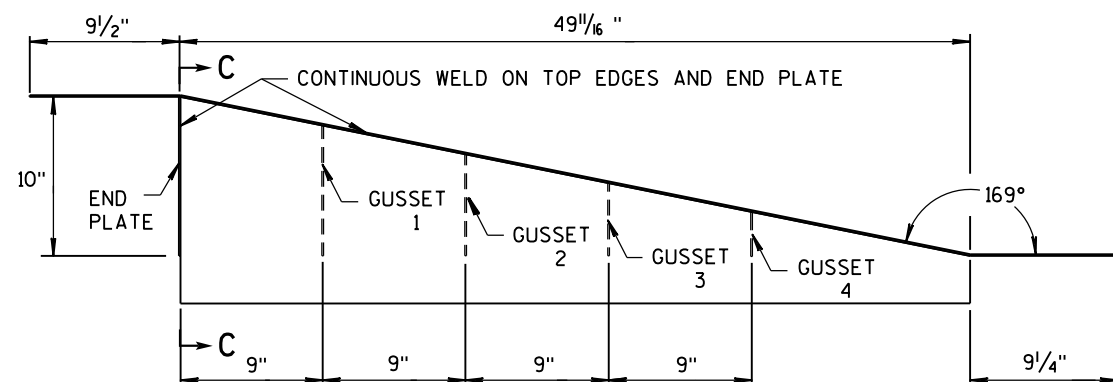
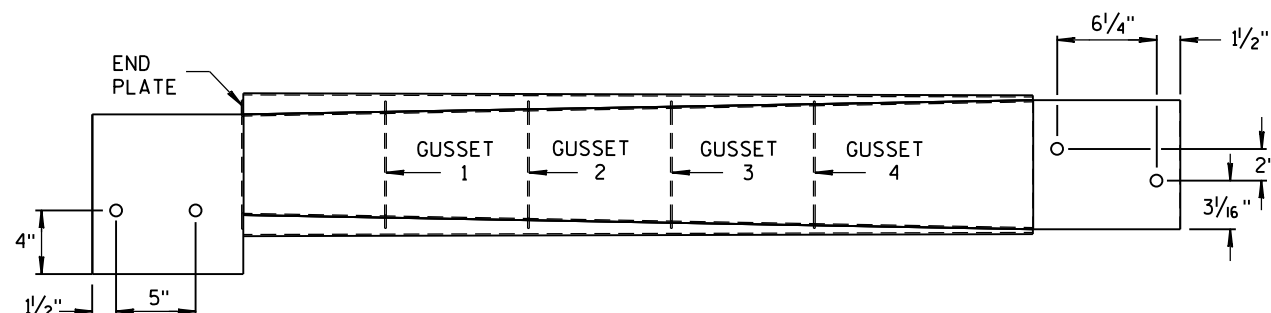


TOP PLATE



**SIDE, TOP AND END PLATES FOR CAP
FROM TEMPORARY CONCRETE BARRIER
TO 42" PERMANENT CONCRETE BARRIER**

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.



SECTION C-C

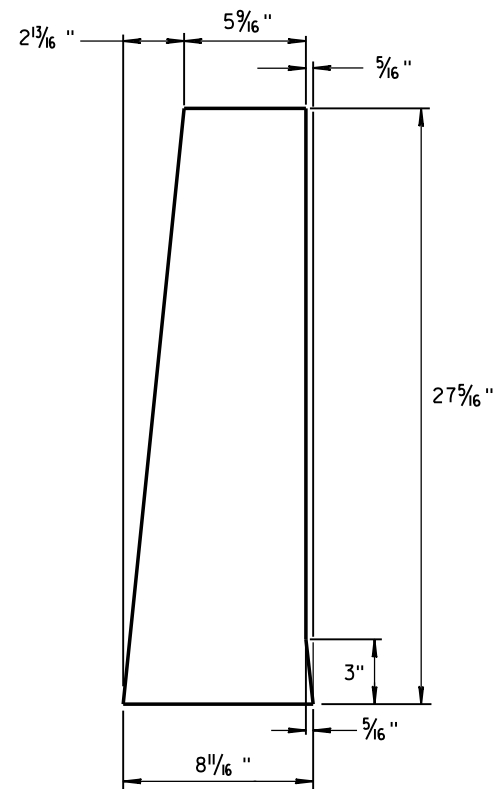
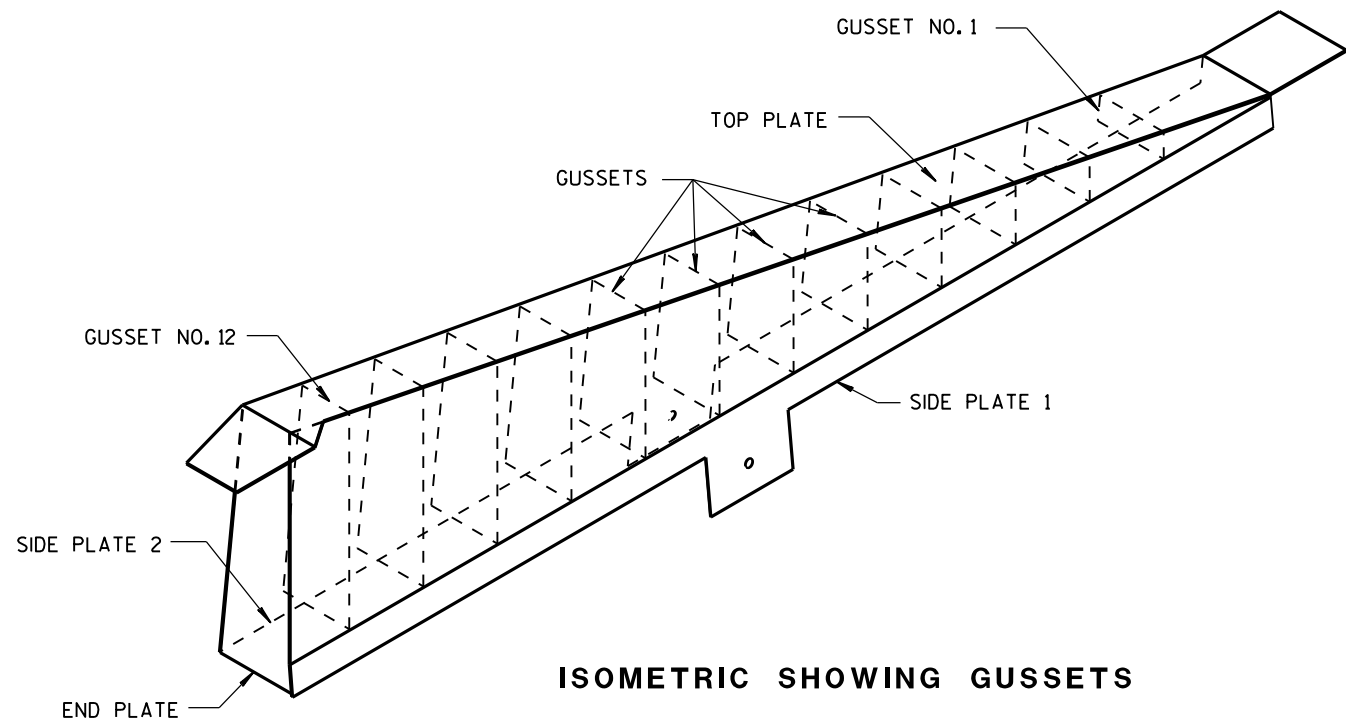
NOTES

1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

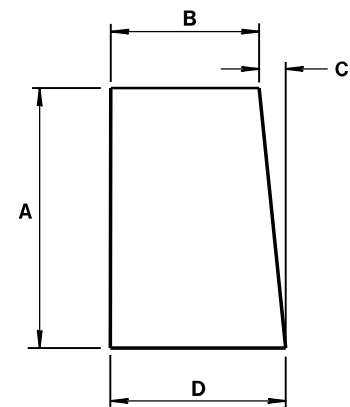
**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



1/8" STEEL PLATE

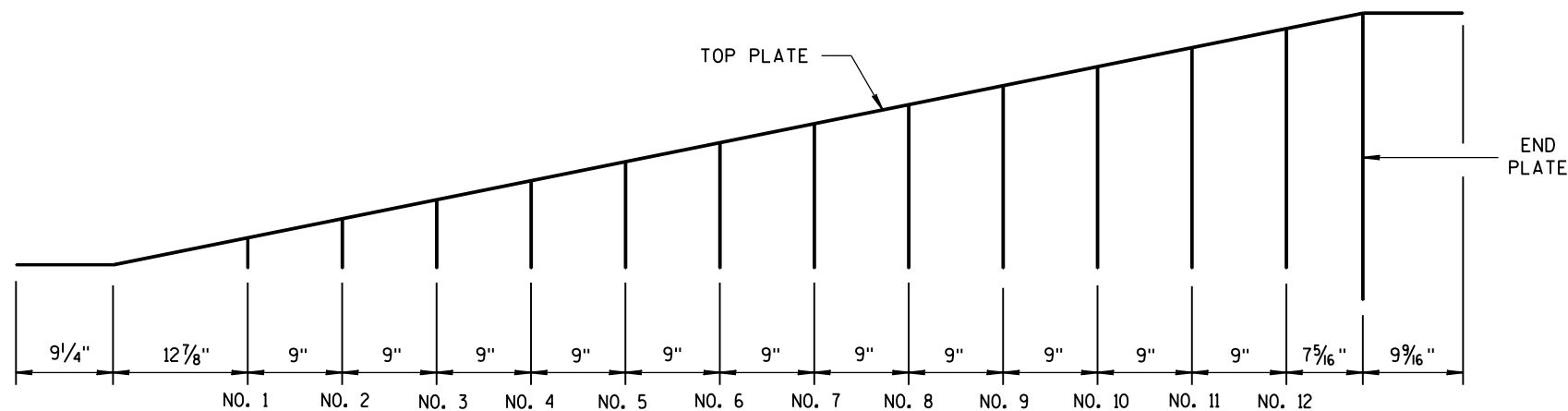


ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 1/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8"	1 1/16 "	8 1/16 "
4	8 5/16"	7 3/16"	7/8"	8 1/16"
5	10 1/8"	7"	1 1/16 "	8 1/16"
6	11 5/16 "	6 13/16 "	1 1/4"	8 1/16"
7	13 3/4"	6 5/8"	1 7/16 "	8 1/16"
8	15 9/16"	6 7/16"	1 9/16 "	8 1/16"
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16"
10	19 3/16"	6 1/16"	1 15/16 "	8 1/16"
11	21"	5 7/8"	2 3/16"	8 1/16"
12	22 13/16 "	5 11/16 "	2 5/16"	8 1/16"

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

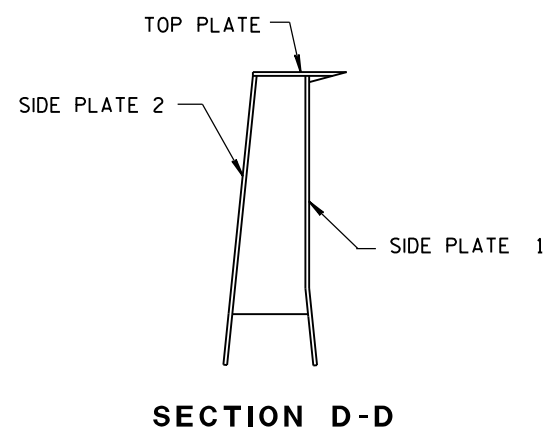
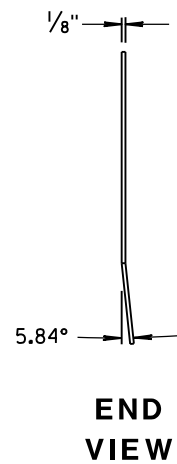
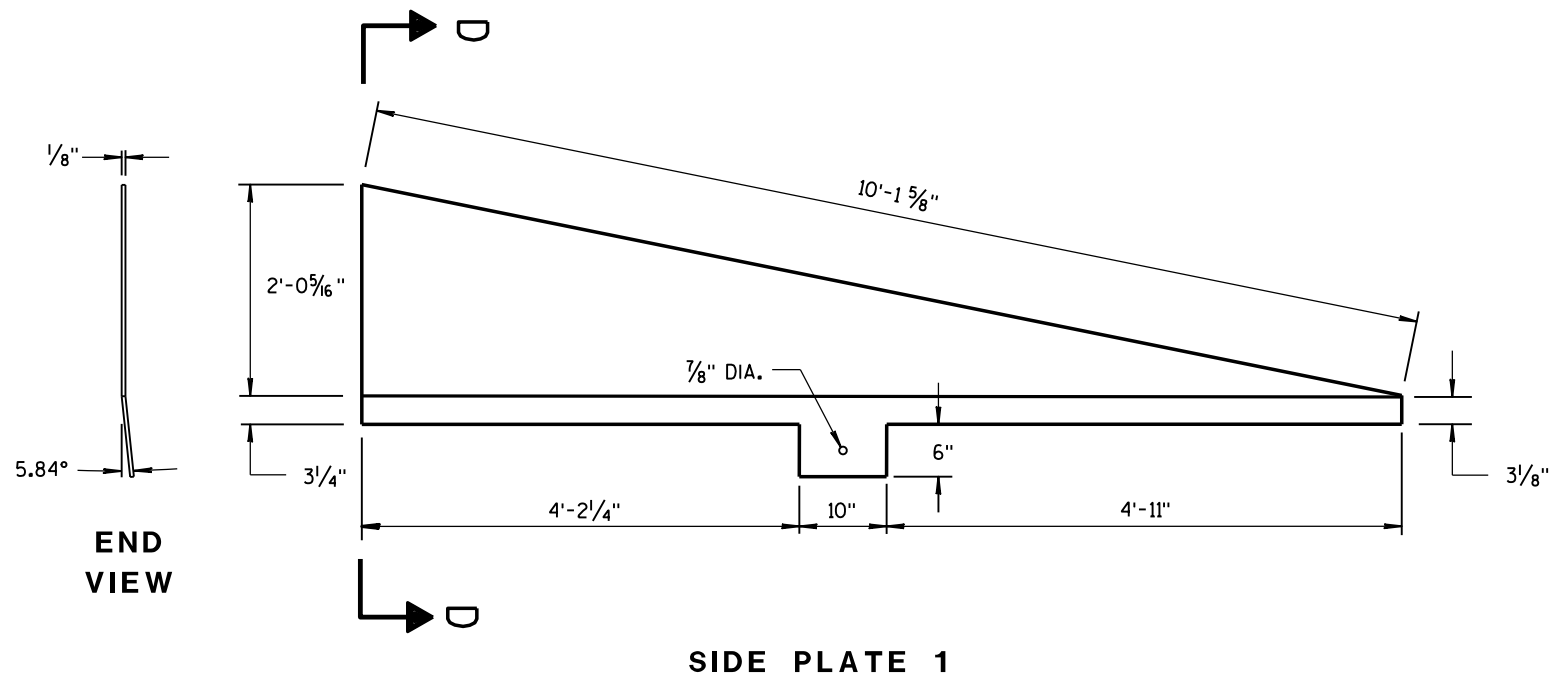
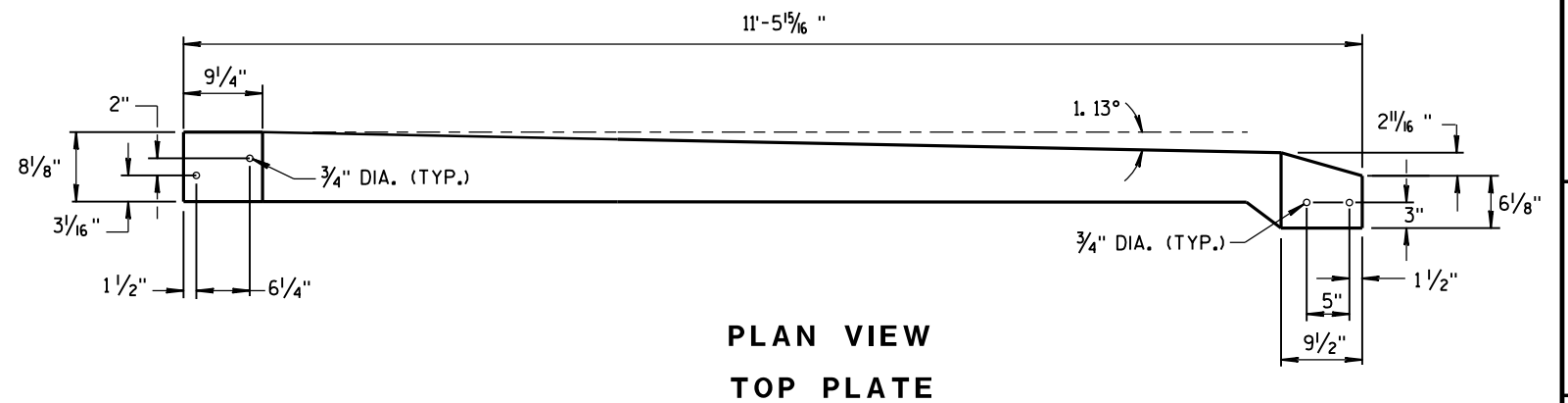
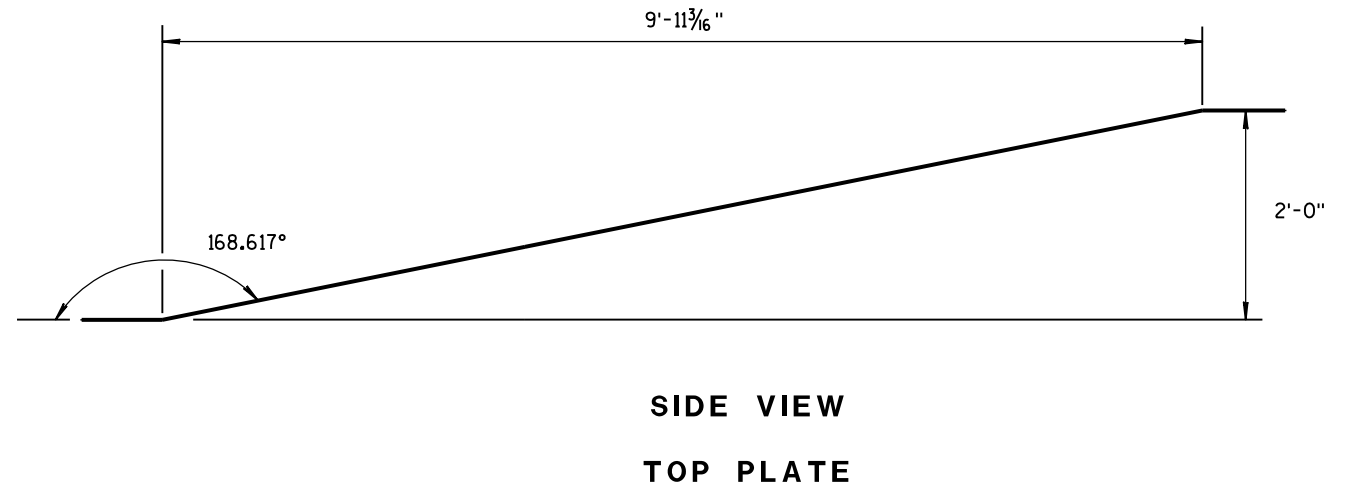
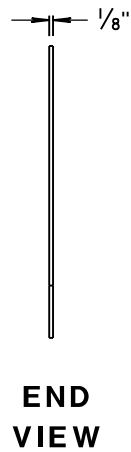
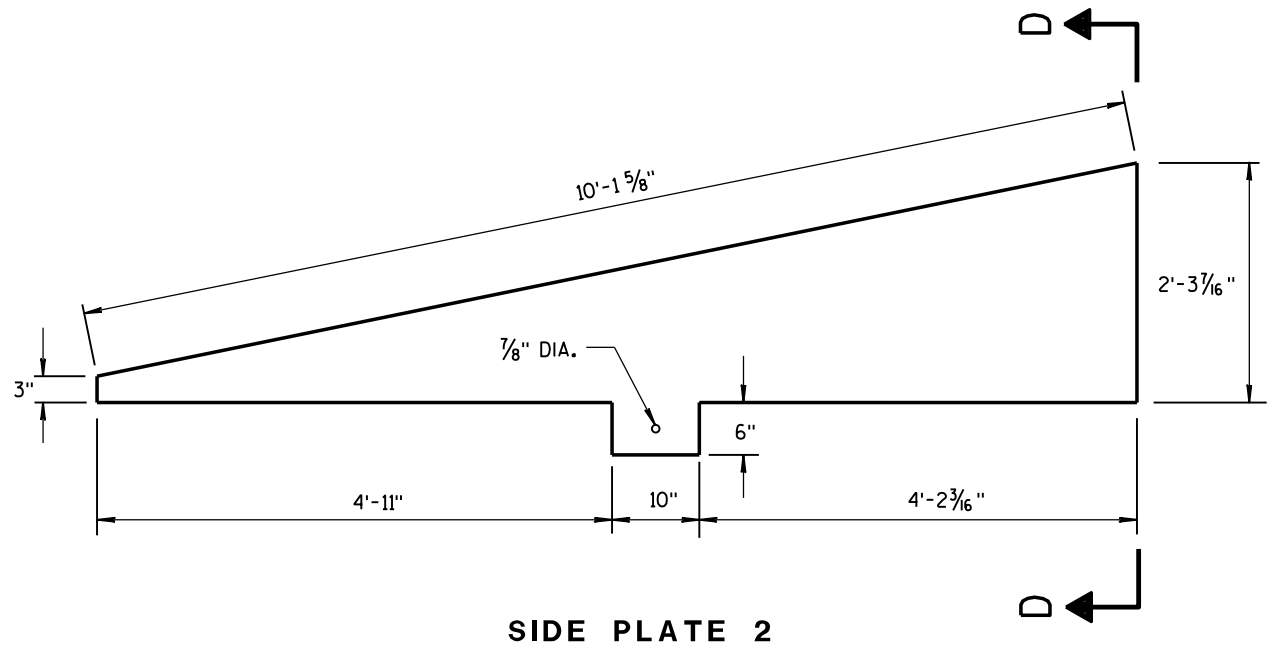
GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.



CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

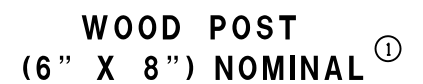


**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 56" PERMANENT CONCRETE BARRIER**

CONCRETE BARRIER TEMPORARY PRECAST, 12'-6"	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED June 2014 DATE	/S/ Jerry H. Zogg ROADWAY STANDARD DEVELOPMENT ENGINEER
FHWA	

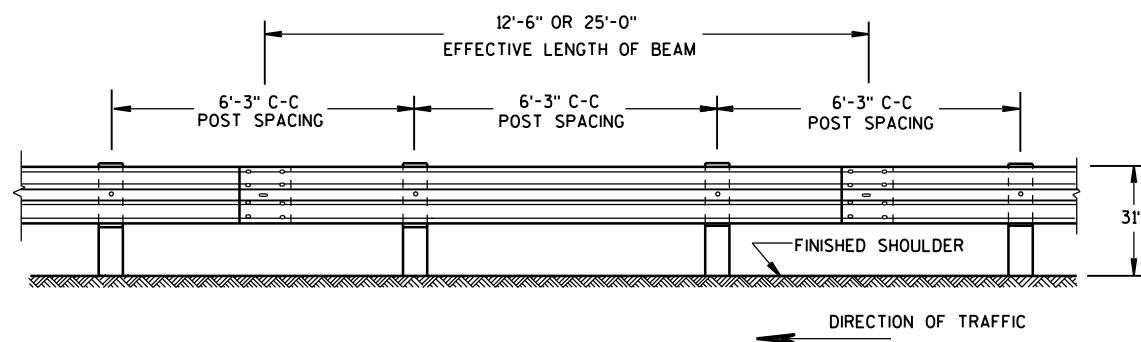
S.D.D. 14 B 42-3a

- S.D.D. 14 B 42-3a**



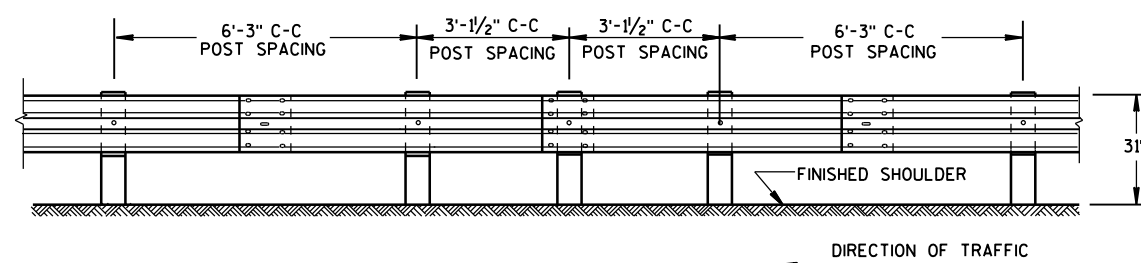
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

S.D.D. 14 B 42-3a



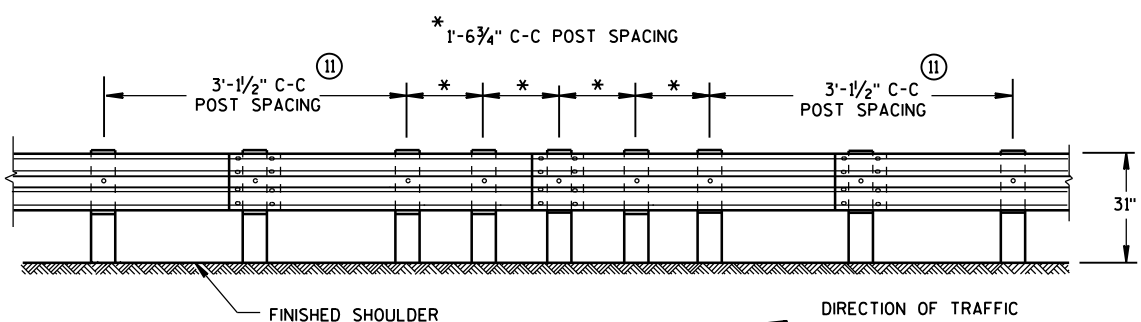
FRONT VIEW

POST SPACING STANDARD INSTALLATION



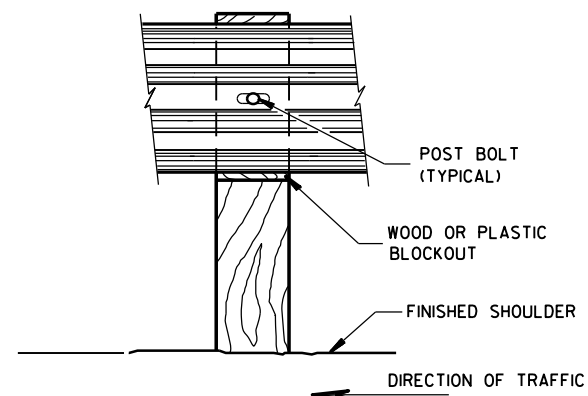
FRONT VIEW

HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)

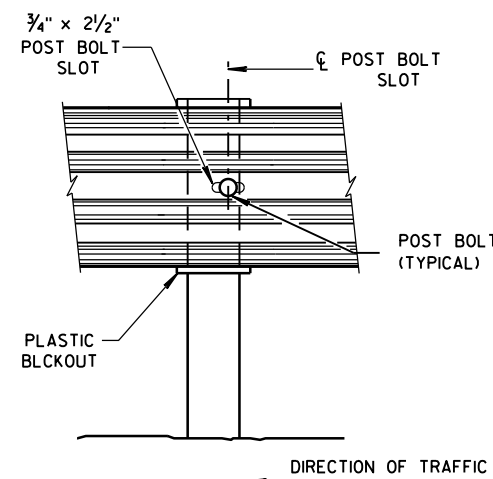


FRONT VIEW

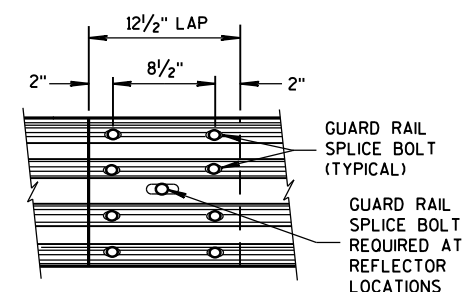
QUARTER POST SPACING (QS)



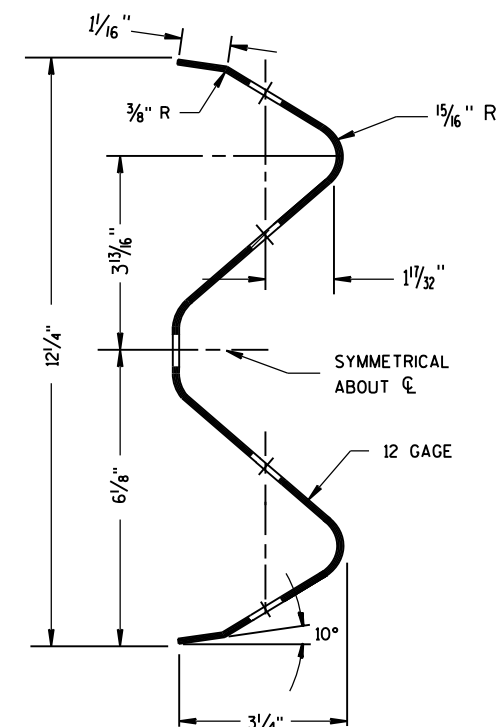
FRONT VIEW AT WOOD POST



FRONT VIEW AT STEEL POST



FRONT VIEW
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL

REFLECTOR SPACING ^⑧				
	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTOR
ONE WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	1 1	3
TWO WAY TRAFFIC	< 200' > 200'	25' C-C 50' C-C	1 ^⑨ 1	6
TWO WAY TRAFFIC	< 200' > 200'	50' C-C 100' C-C	2 2 ^⑩	3

**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

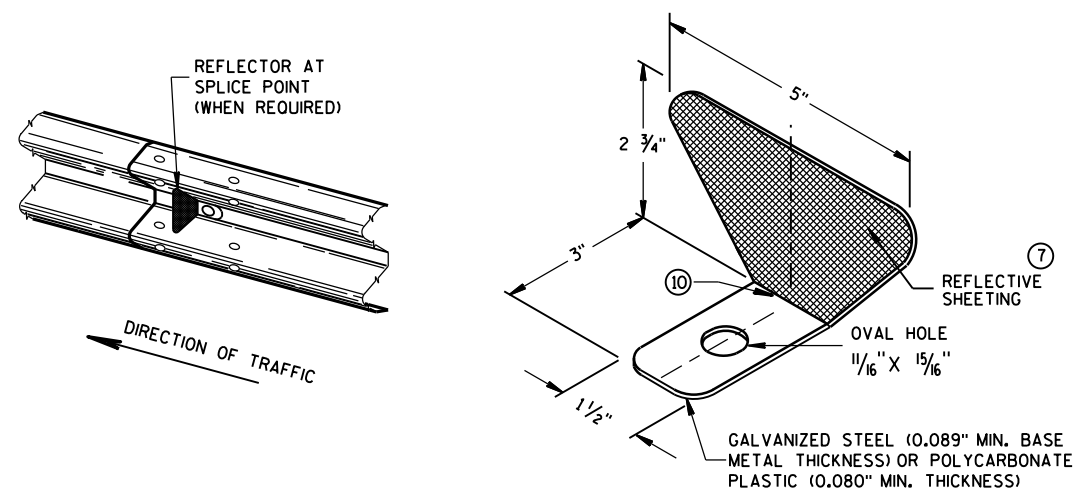
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

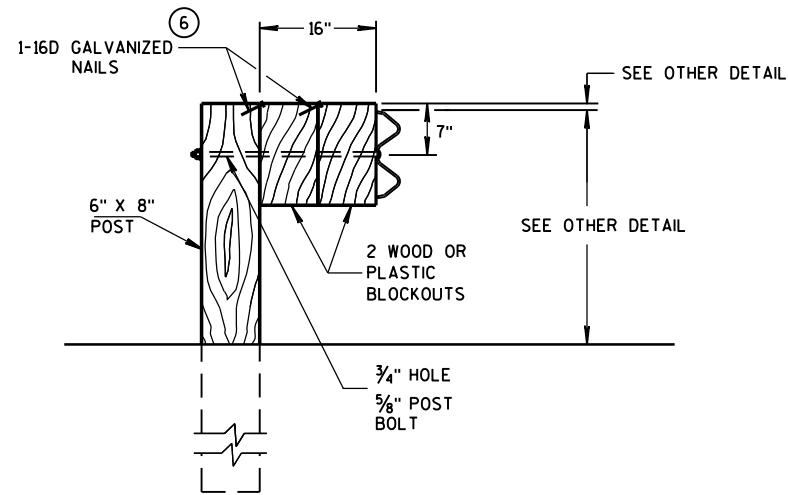
- ⑦ PROVIDE SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH YELLOW REFLECTIVE SHEETING. SHEETING IS TYPE H. SEE STANDARD SPECIFICATION 637.
- ⑧ DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ⑨ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ⑩ PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
- ⑪ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A 3/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 3/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 3/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL
HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE
RECESSED (DR) HEAVY HEX NUT.

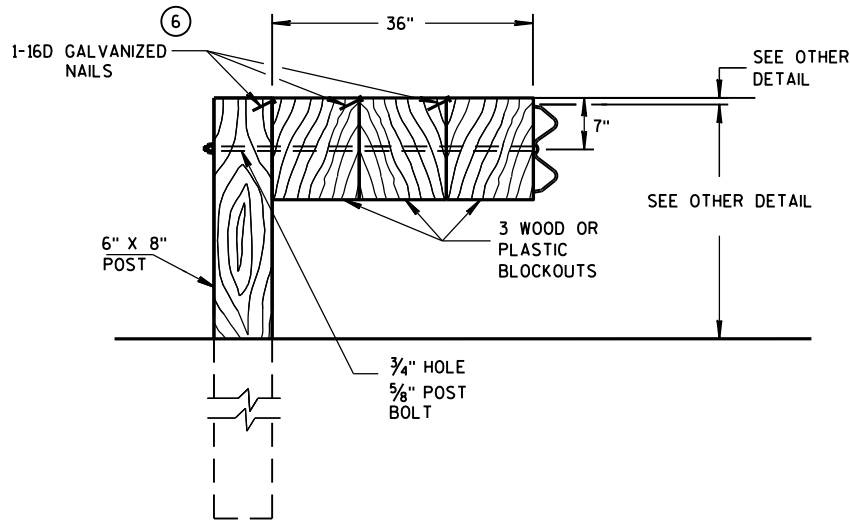


ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION



DETAIL FOR 16" BLOCKOUT DEPTH

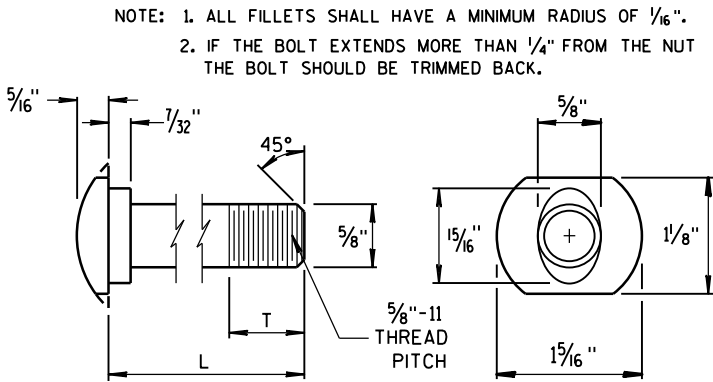
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



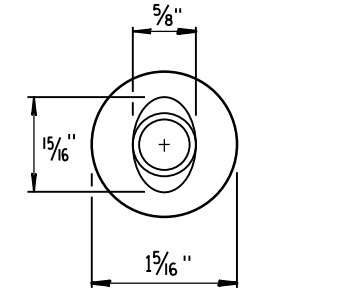
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

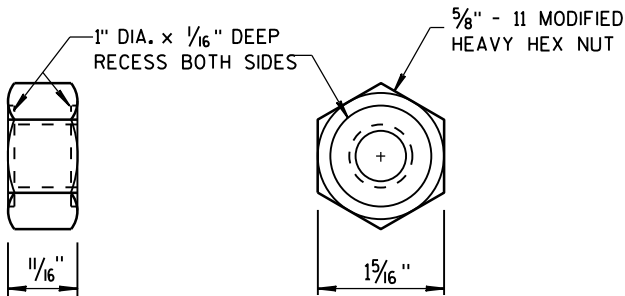
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



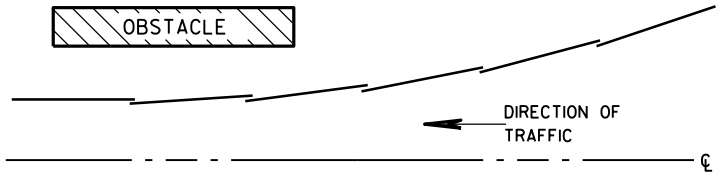
POST BOLT TABLE



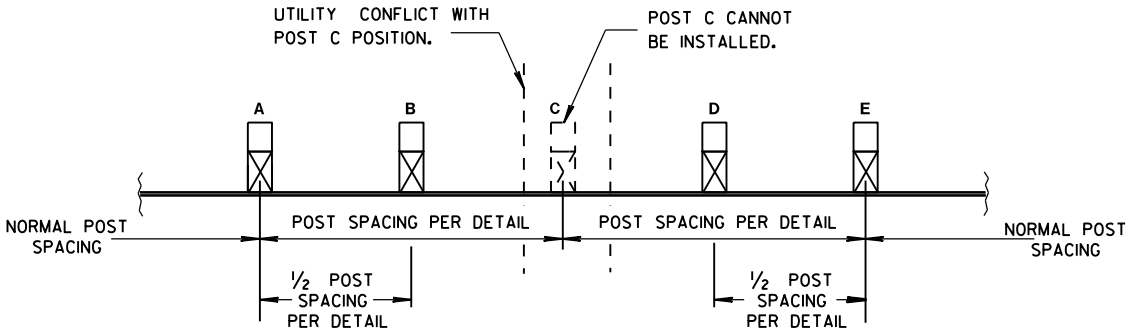
ALTERNATE BOLT HEAD



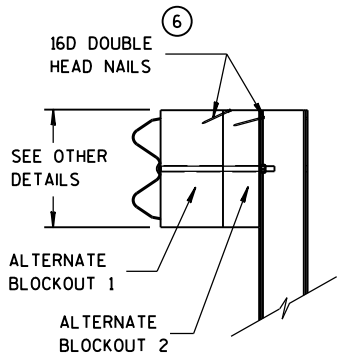
POST BOLT AND RECESS NUT



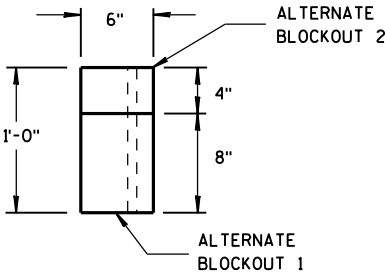
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
June 2014
DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE GRADELINE, THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) ATTACH ALUMINUM SHEET TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER.
- (G) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

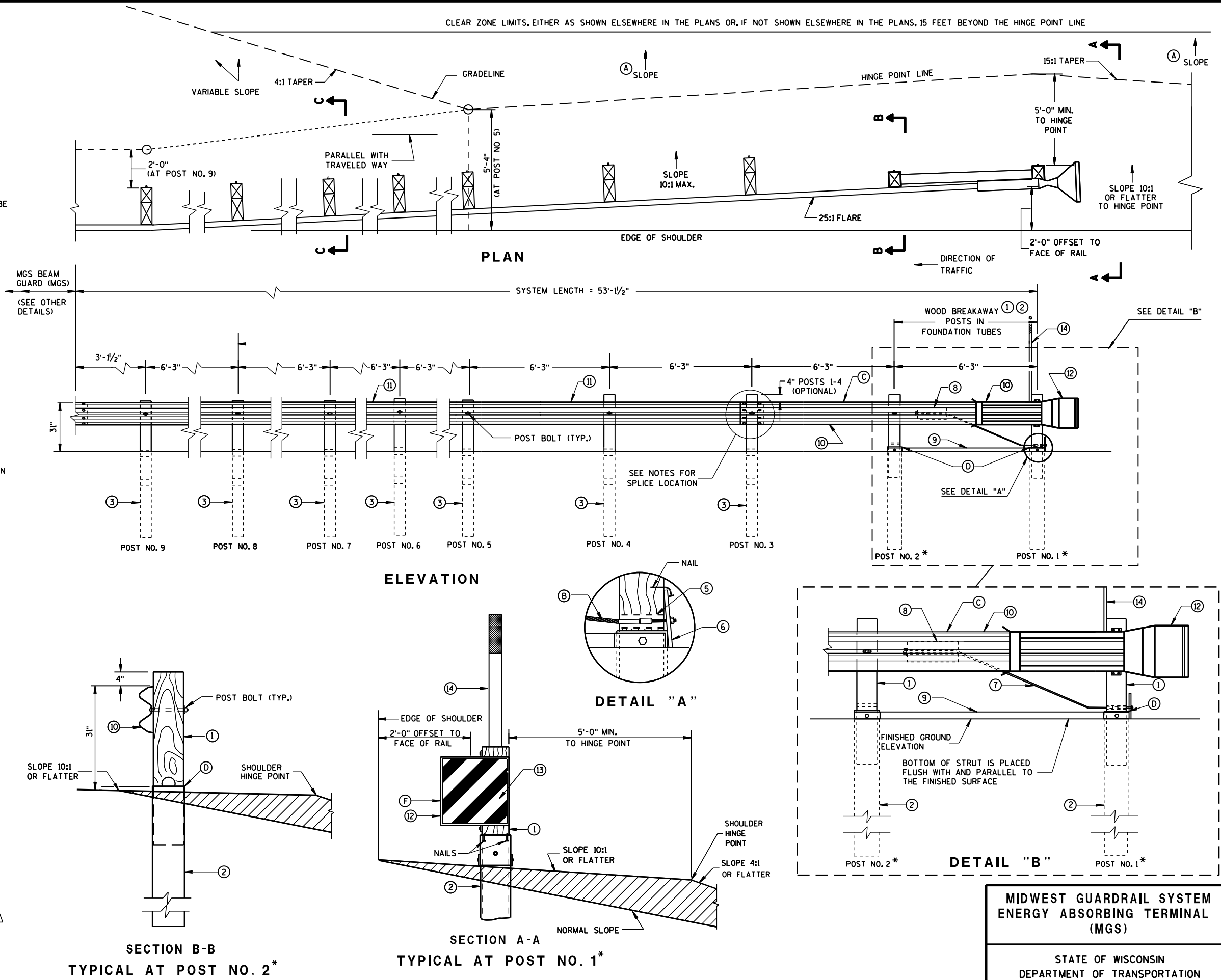
SEE SDD 14B42 FOR MORE INFORMATION.

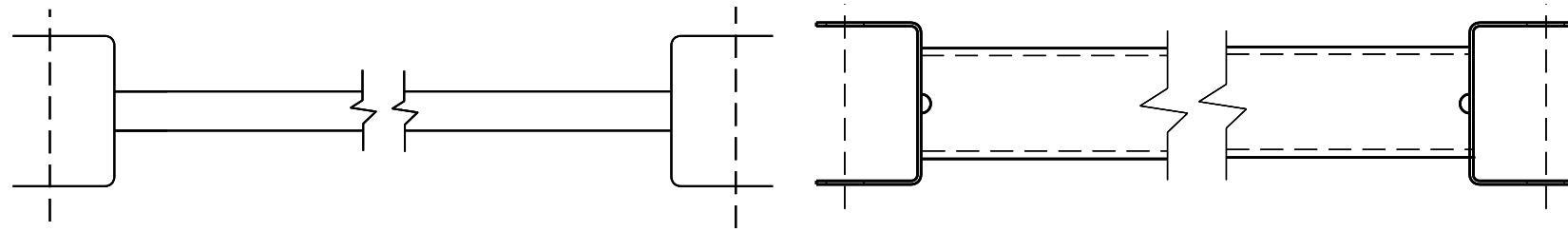
* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

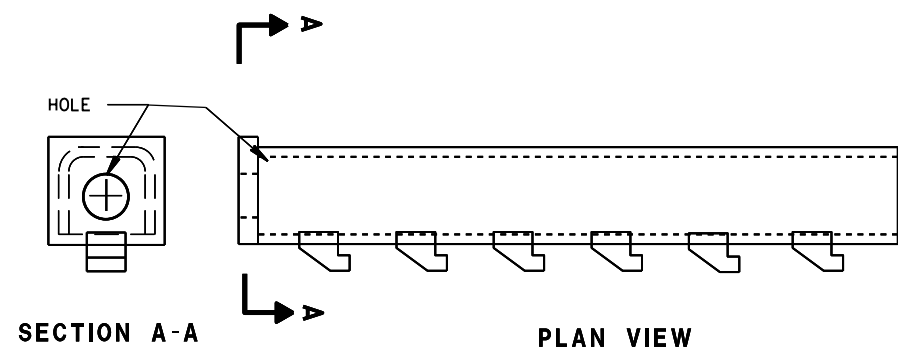
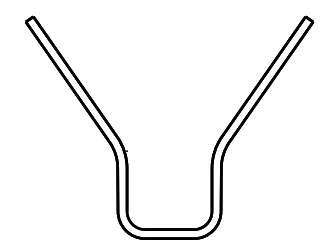
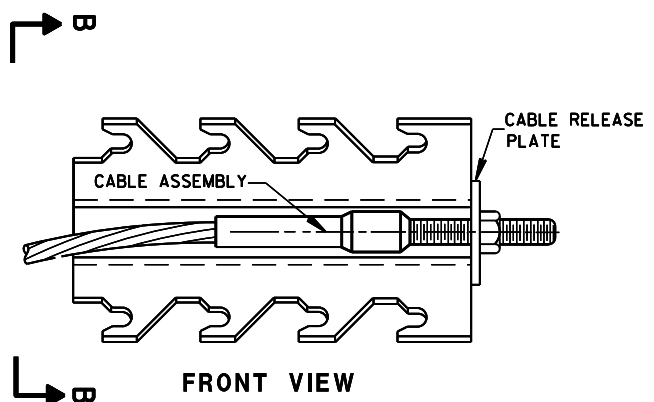
W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE UP TO A MAXIMUM OF 2" ABOVE GROUND LINE.





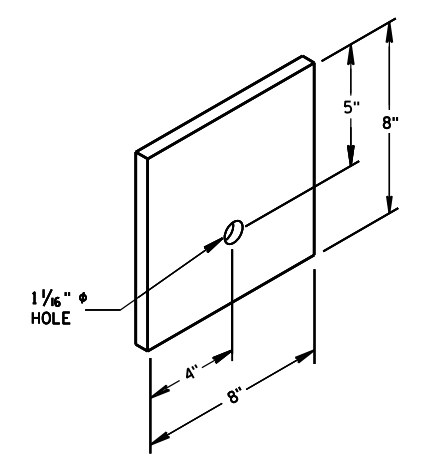
9 H
GENERIC GROUND STRUT



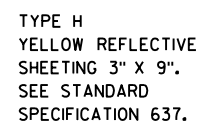
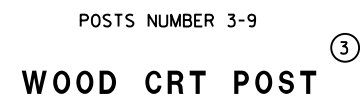
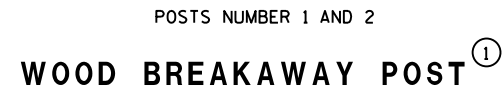
8 H
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

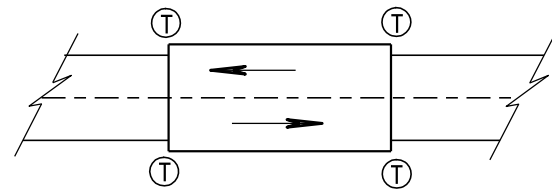
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL. MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE F PER SECTION 637 OF THE STANDARD SPECIFICATIONS
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



⑥
BEARING PLATE

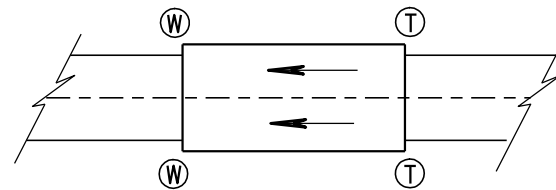


<p>MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)</p>	
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED June 2014</p>	<p>/S/ Jerry H. Zogg</p>
<p>DATE</p>	<p>ROADWAY STANDARDS DEVELOPMENT ENGINEER</p>
<p>FHWA</p>	



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

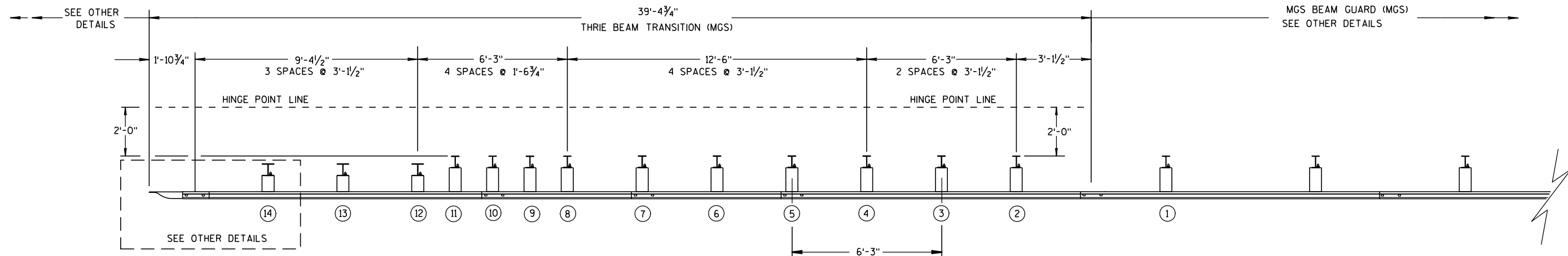
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

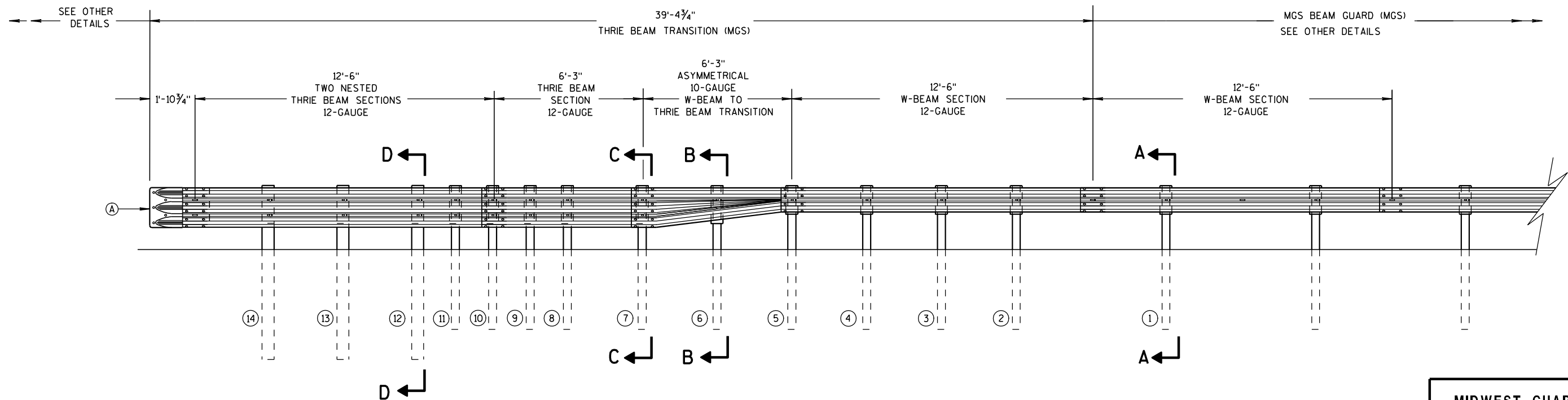
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

Ⓐ BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

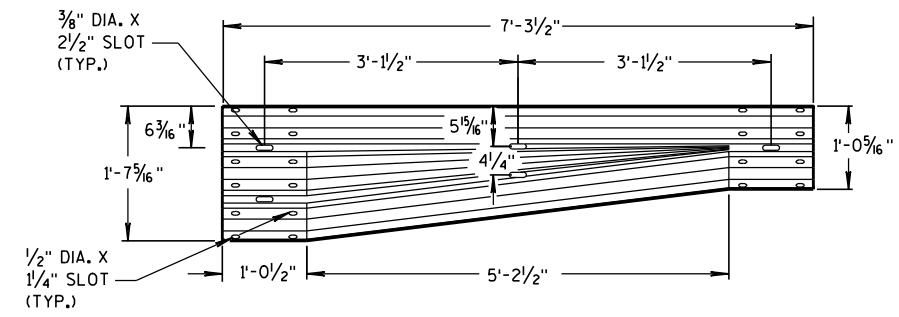
6

S.D.D. 14 B 45-3b

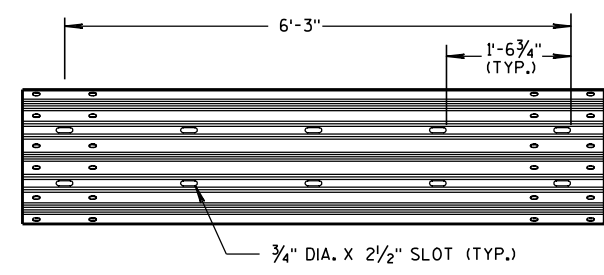


STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

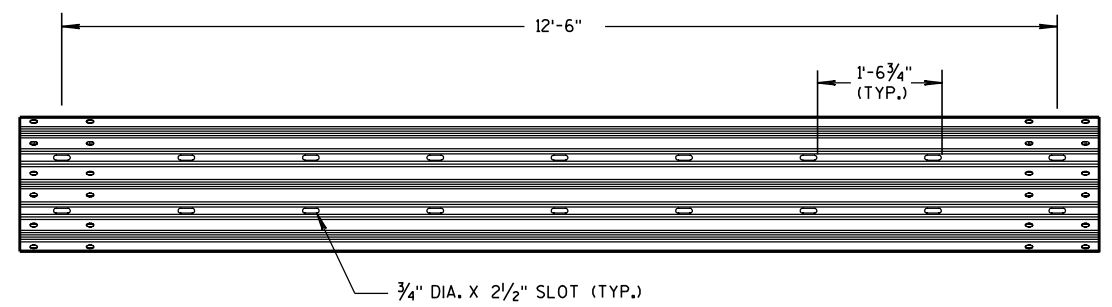
S.D.D. 14 B 45-3b



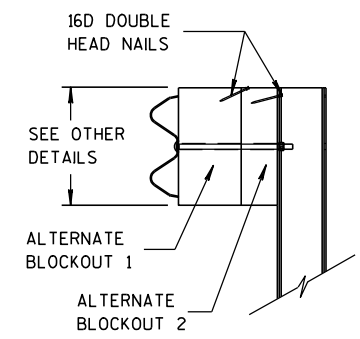
W-BEAM TO THRIE BEAM TRANSITION SECTION



6'-3" THRIE BEAM SECTION

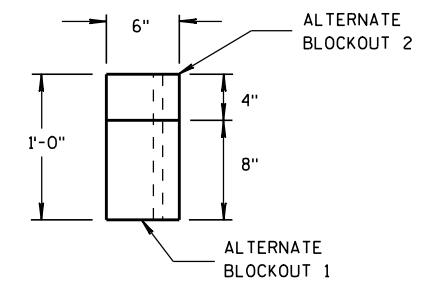


12'-6" THRIE BEAM SECTION

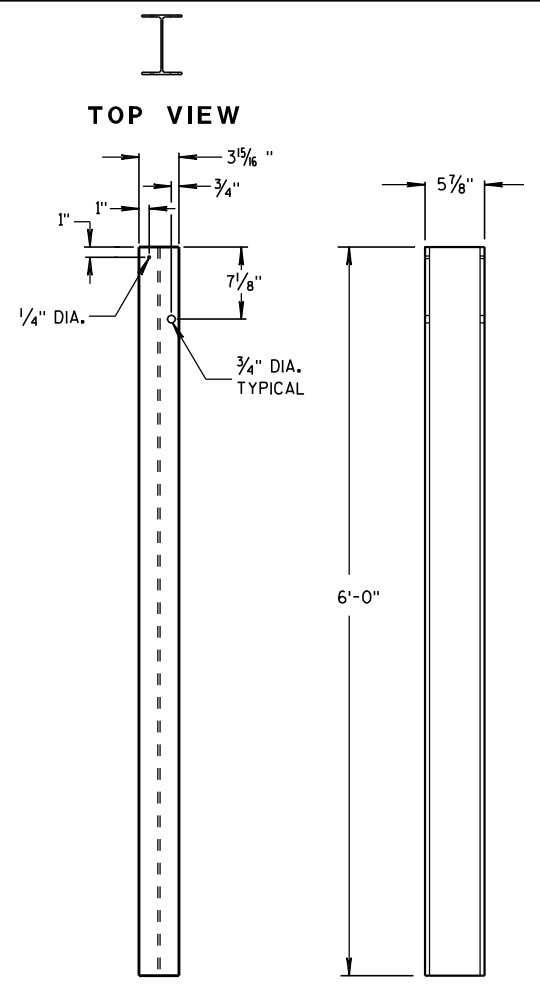


SIDE VIEW

ALTERNATE WOOD BLOCKOUT DETAIL



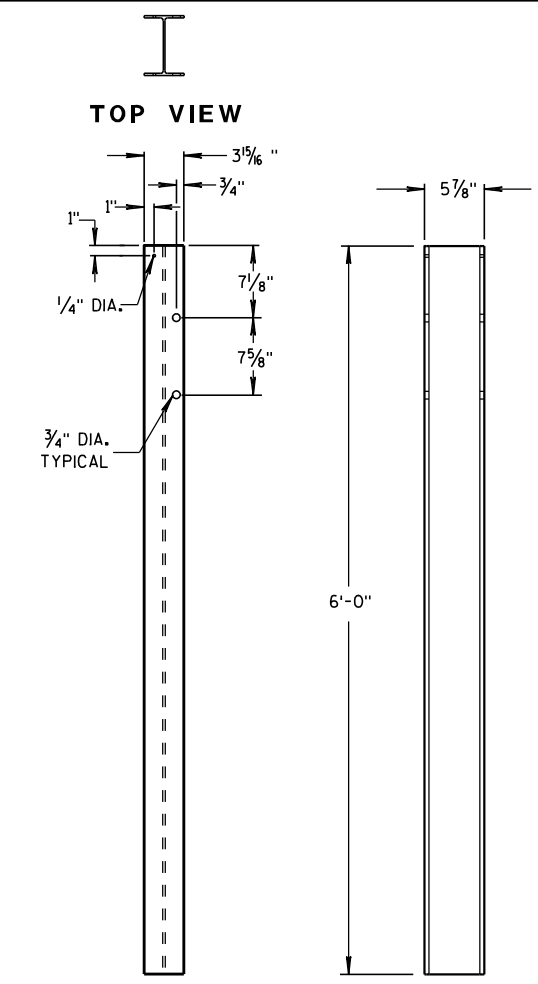
TOP VIEW



FRONT VIEW

SIDE VIEW

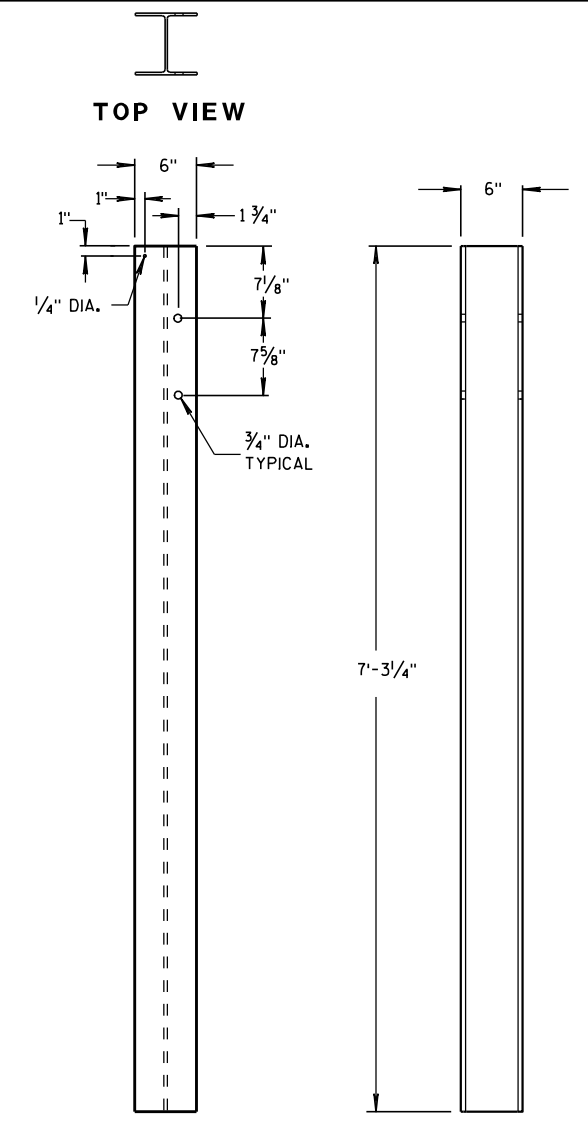
STEEL POSTS 1-5



FRONT VIEW

SIDE VIEW

STEEL POSTS 6-11

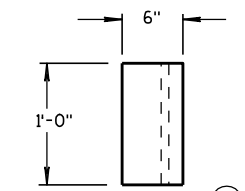


FRONT VIEW

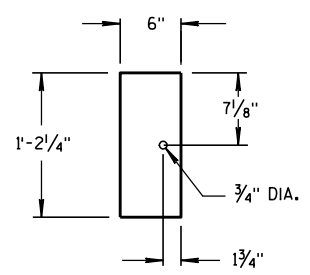
SIDE VIEW

STEEL POSTS 12-14

① WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

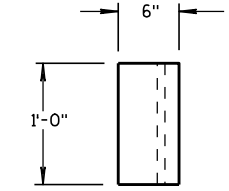


TOP VIEW

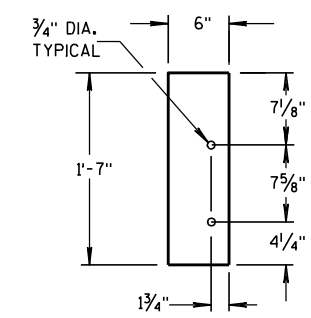


FRONT VIEW

BLOCKOUT POSTS 1-5

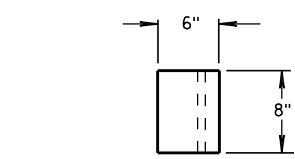


TOP VIEW

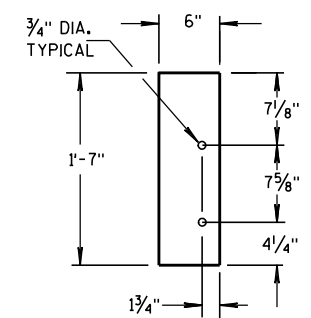


FRONT VIEW

BLOCKOUT POSTS 6-11



TOP VIEW



FRONT VIEW

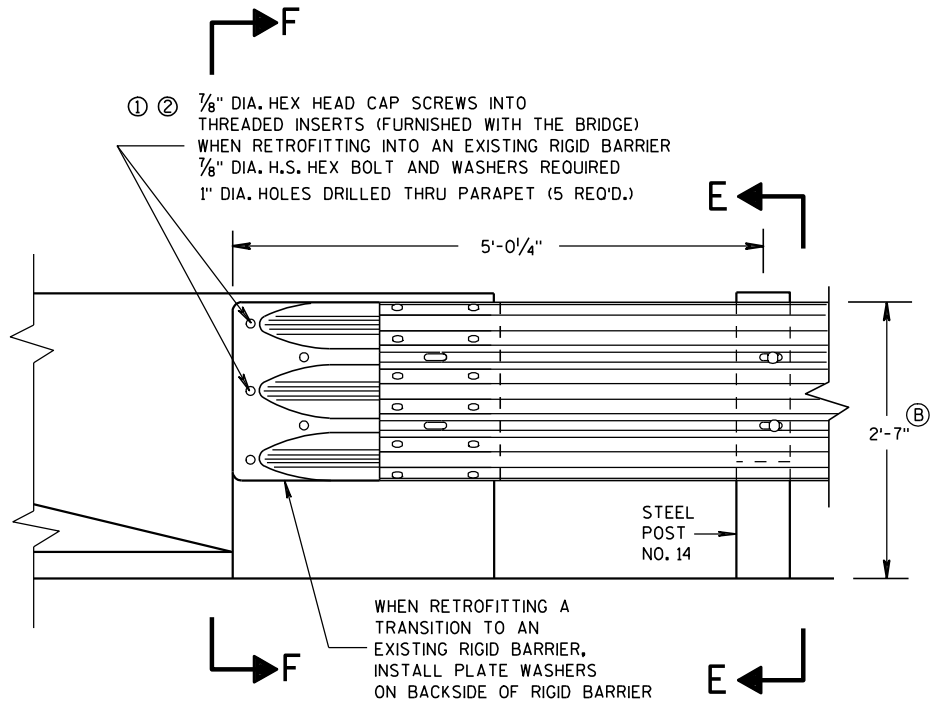
BLOCKOUT POSTS 12-14

STEEL POST SIZES

POST NUMBER	SECTION TYPE	LENGTH
①	W6x9	72"
②	W6x9	72"
③	W6x9	72"
④	W6x9	72"
⑤	W6x9	72"
⑥	W6x9	72"
⑦	W6x9	72"
⑧	W6x9	72"
⑨	W6x9	72"
⑩	W6x9	72"
⑪	W6x9	72"
⑫	W6x15	87 7/8"
⑬	W6x15	87 7/8"
⑭	W6x15	87 7/8"

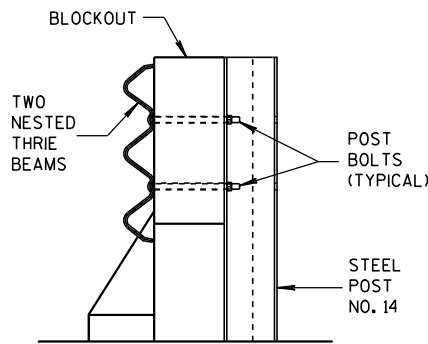
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



FRONT VIEW

THRIE BEAM CONNECTION TO BRIDGE
PARAPET WITH SQUARE ENDS

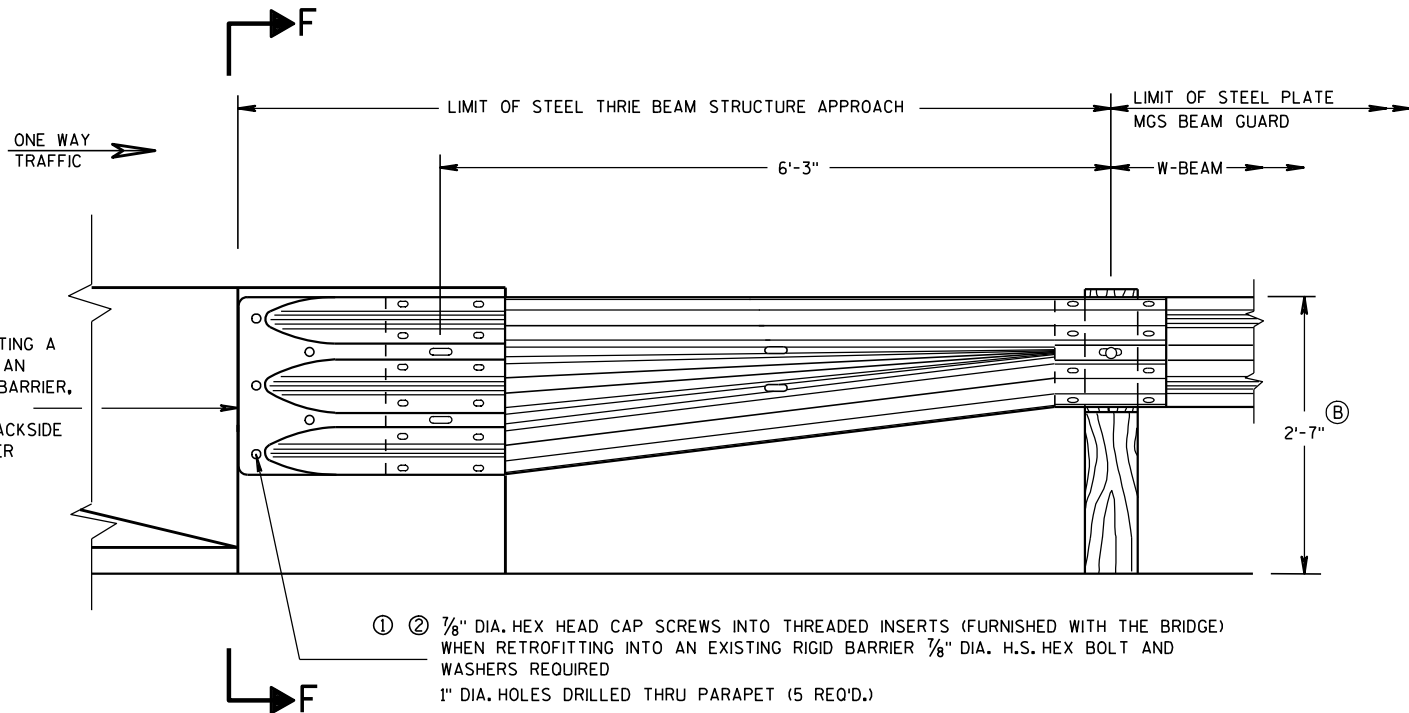


SECTION E-E

GENERAL NOTES

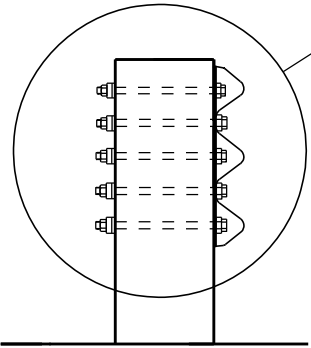
THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② BOLTS MAY BE A325 BOLTS OR A449 BOLTS, BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ③ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".
- (B) TOLERANCE FOR TOP OF BEAM IS ± 1".

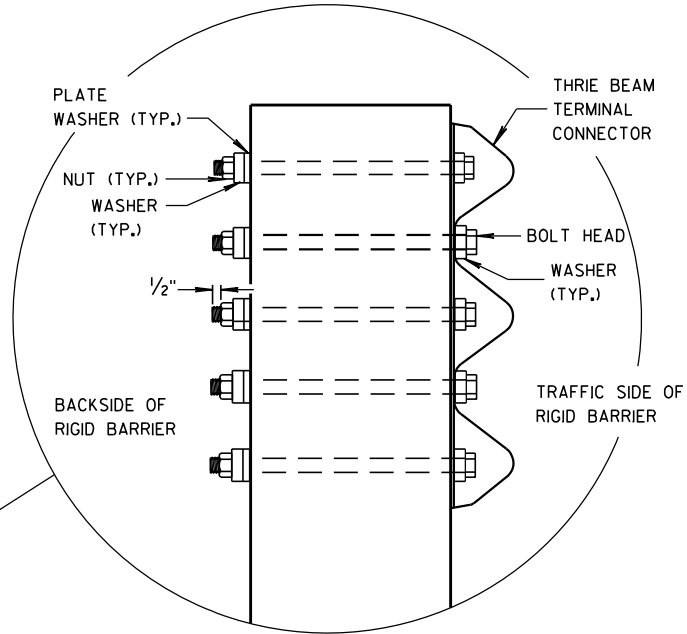


FRONT VIEW

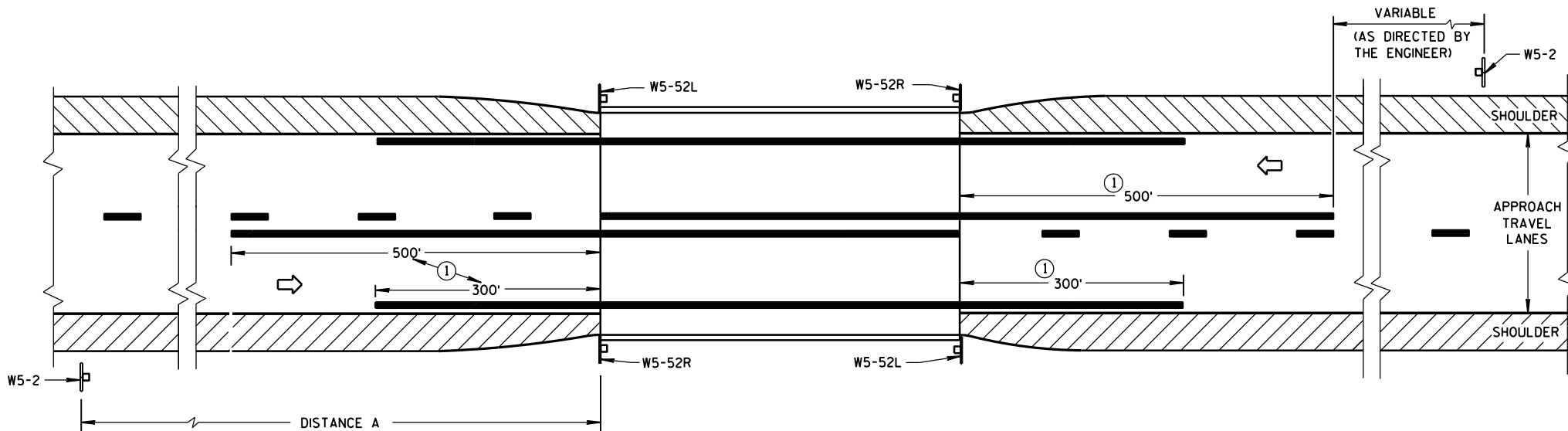
W BEAM TRANSITION AND CONNECTION TO
BRIDGE PARAPETS WITH SQUARE ENDS
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



SECTION F-F



MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 8/31/2012 DATE	/S/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



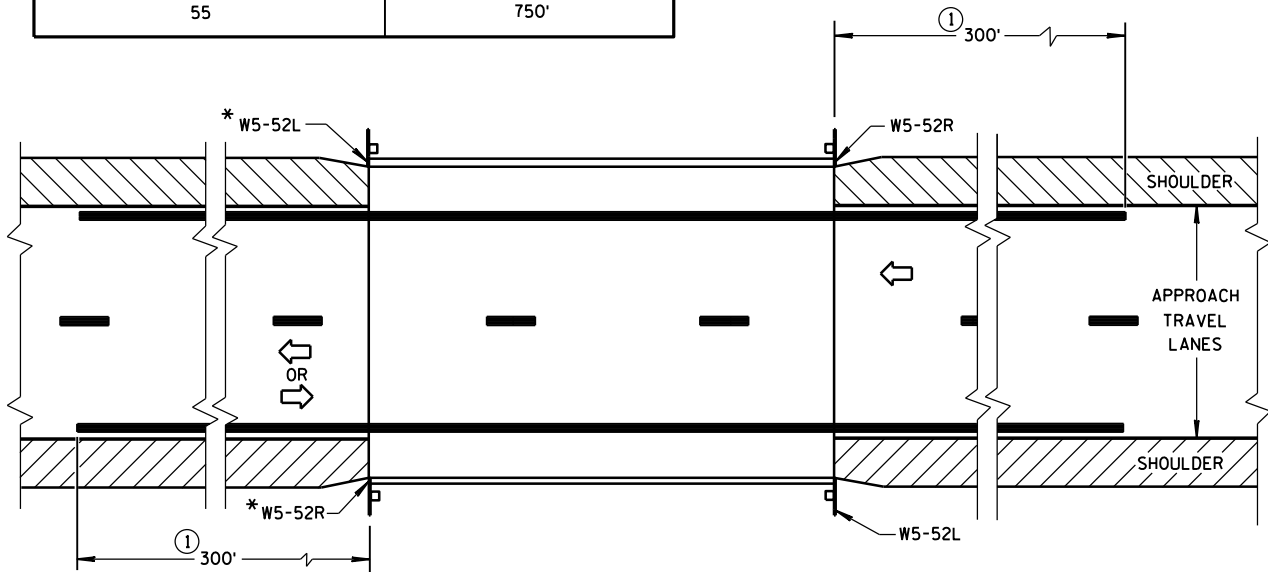
SITUATION 1

WARRANTING CRITERIA:

BRIDGE WIDTH IS AT LEAST 16 FEET BUT LESS THAN 24 FEET

DISTANCE TABLE

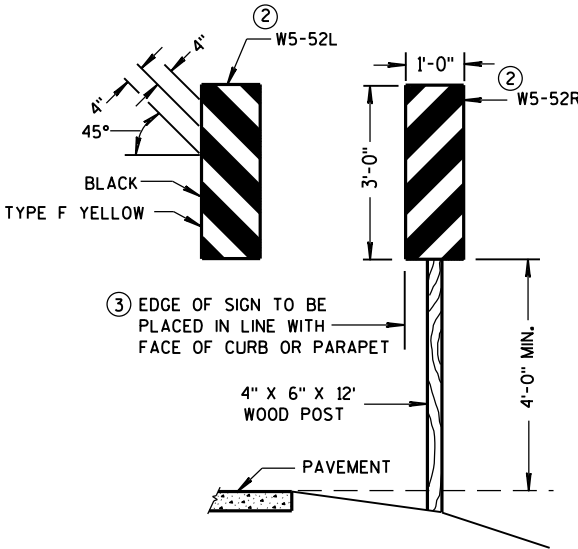
POSTED OR 85th PERCENTILE SPEED	DISTANCE "A"
25	150'
30	200'
35	250'
40	300'
45	400'
50	550'
55	750'



SITUATION 2

WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE IS LESS THAN 6 FEET WIDER (ON EACH SIDE) THAN APPROACH TRAVEL LANES.



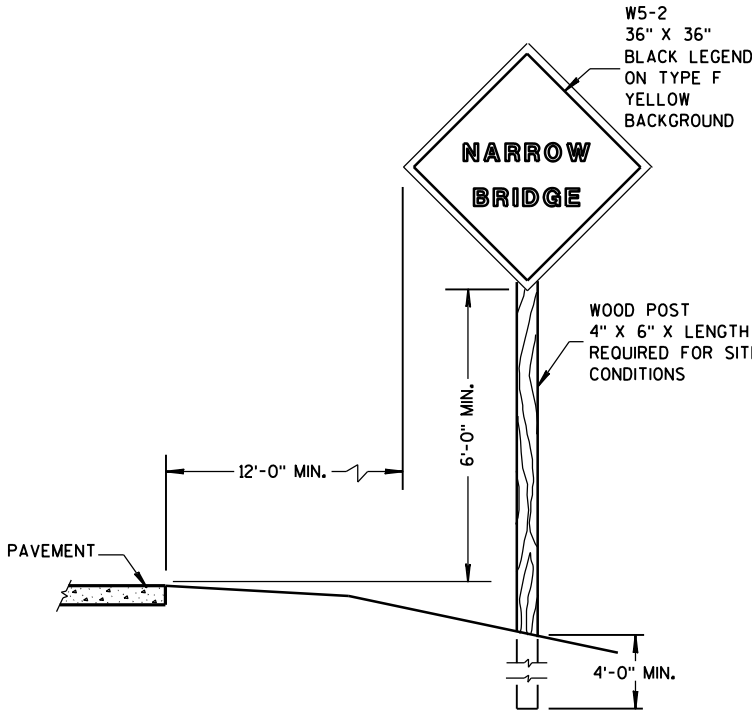
OBJECT MARKER PLACEMENT

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

PAVEMENT MARKING SHOWN ON THIS DRAWING IS NOT REQUIRED UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. WHEN SPECIFIED, PAVEMENT MARKING SHALL CONFORM TO THIS DRAWING AND OTHER CONTRACT REQUIREMENTS.

- ① MINIMUM DISTANCE UNLESS OTHERWISE SHOWN ON THE PLAN.
- ② FACE OF OBJECT MARKERS W5-52R, AND W5-52L SHALL BE COVERED WITH TYPE F REFLECTIVE SHEETING.
- ③ LOCATE OBJECT MARKER POST(S) BEHIND GUARDRAIL WHEN PRESENT.

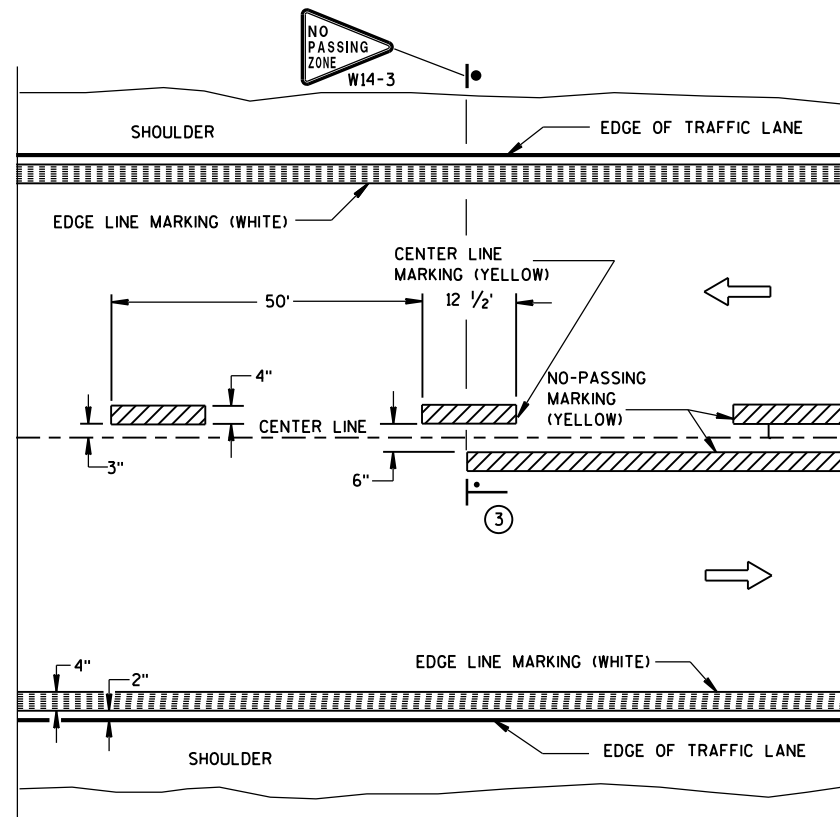


SIGN PLACEMENT

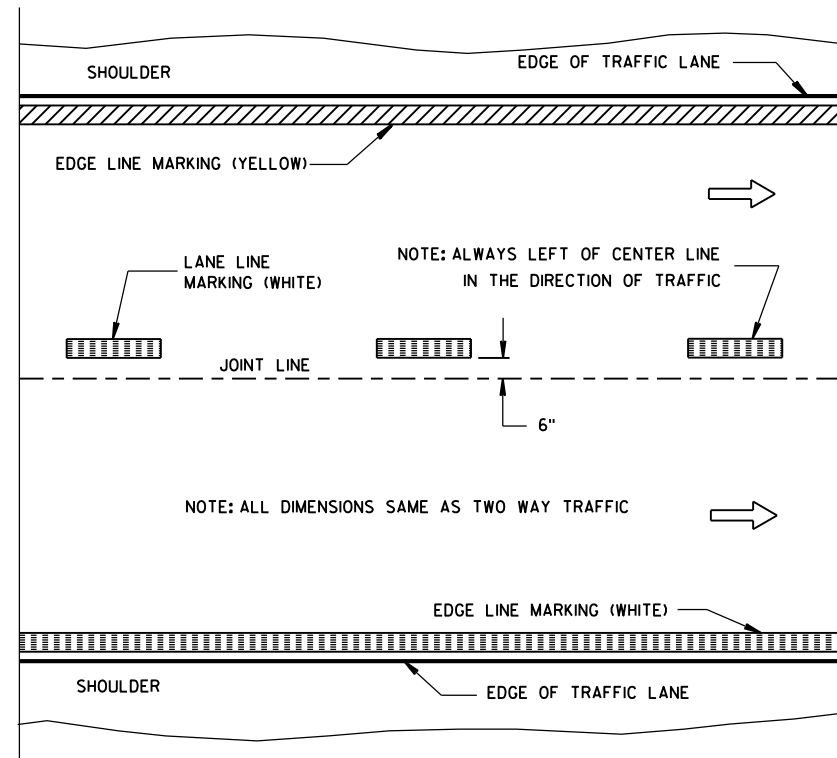
SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3-2014 DATE /S/ Travis Fettes
STATE TRAFFIC ENGINEER OF DESIGN
FHWA

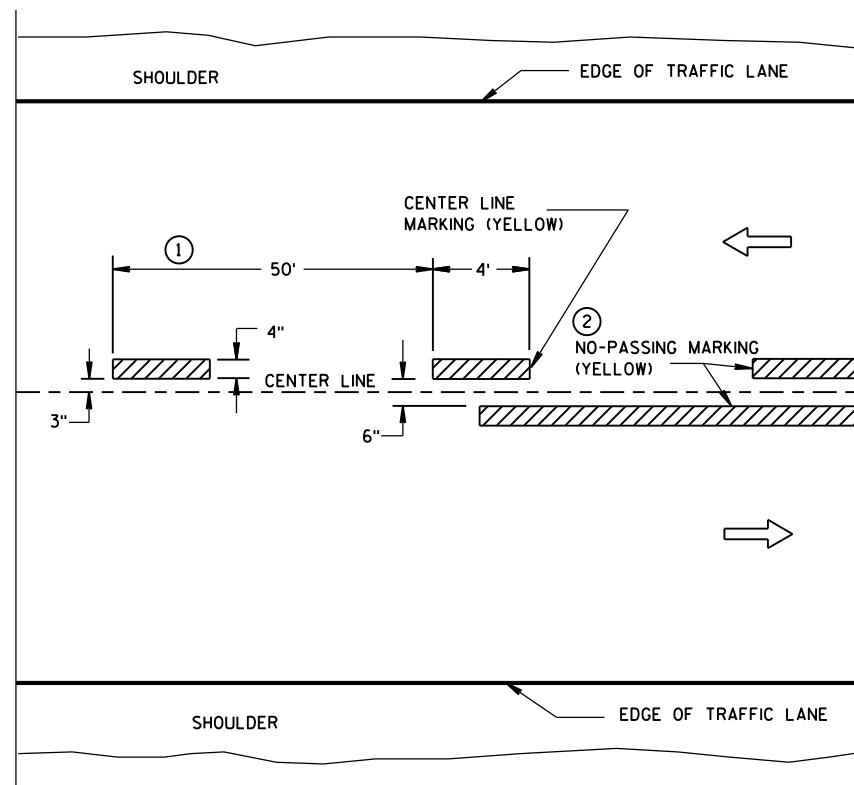


TWO WAY TRAFFIC

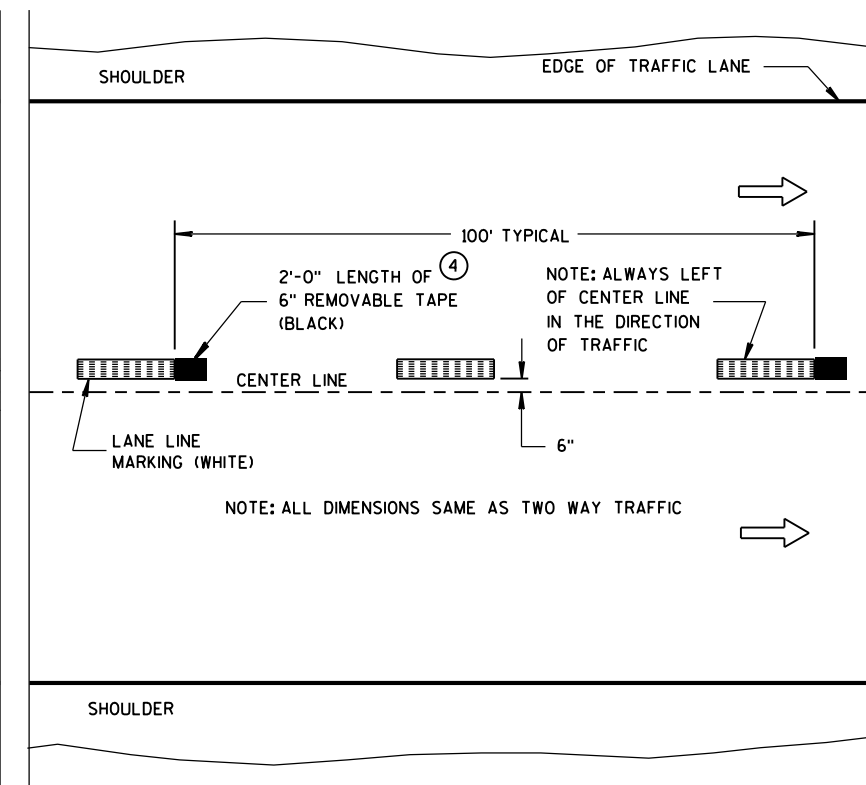


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

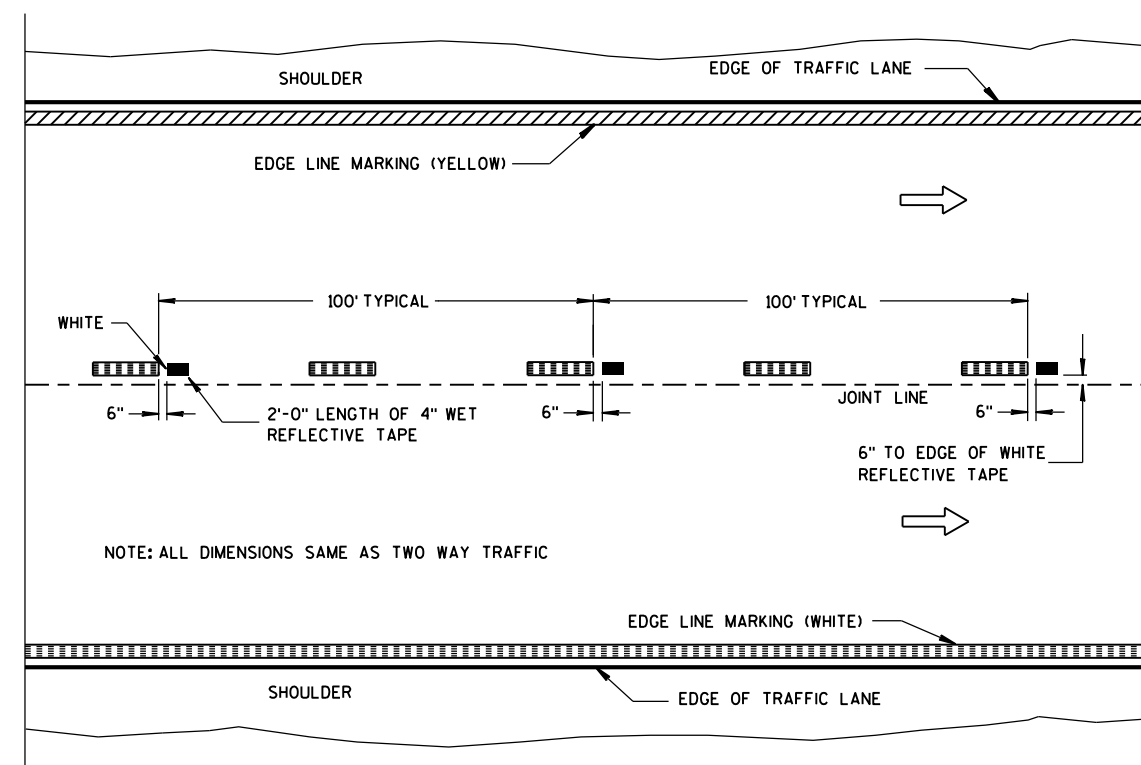
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5-13-2013
DATE
FHWA

/S/ Travis Feltes
STATE TRAFFIC ENGINEER

LEGEND

- SIGN ON PERMANENT SUPPORT
- REMOVING PAVEMENT MARKING
- TYPE III BARRICADE WITH ATTACHED SIGN
- CONCRETE BARRIER TEMPORARY PRECAST
- FLAGS, 16" x 16" MIN., (ORANGE)
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- ASPHALTIC PAVEMENT WIDENING
- DIRECTION OF TRAFFIC
- 4" X 6" WOOD POST
- TEMPORARY SIGNAL WITH BACKPLATE AND 12-INCH LENSES ON BREAKAWAY POLE

INSTALL ON EACH APPROACH AT THE CLOSEST INTERSECTION WITH A STATE OR COUNTY TRUNK HIGHWAY, OR AS DIRECTED BY THE ENGINEER. WIDTH ON SIGN TO BE APPROX. 1-FOOT LESS THAN AVAILABLE WIDTH. (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET.)

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

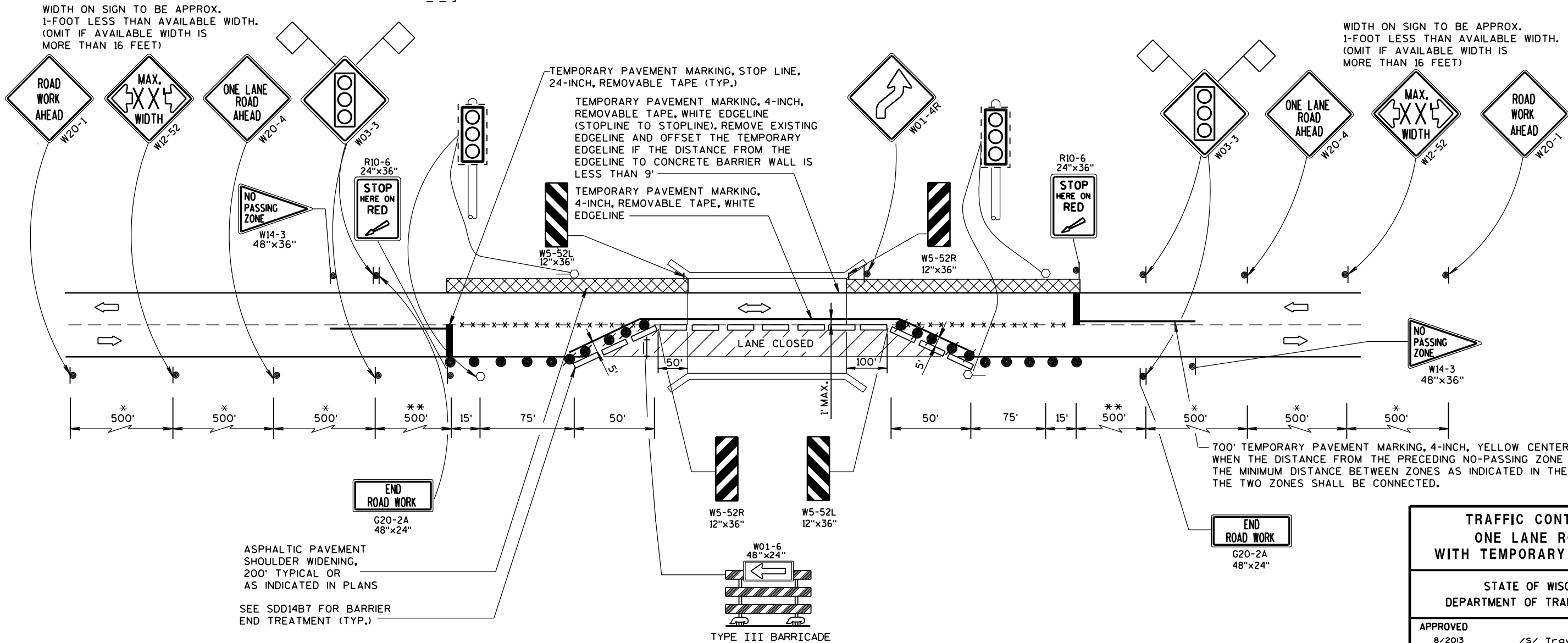
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

PLACE TEMPORARY PAVEMENT MARKING EDGELINE AND CENTERLINE, AND REMOVE EXISTING PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS OR AS NOTED ON DETAIL.

* 500-FOOT SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350-FOOT TYPICAL SPACING. FOR 25-30 MPH, USE 200-FOOT TYPICAL SPACING.

** USE 300' SPACING IF PRE-CONSTRUCTION REGULATORY SPEED LIMIT IS 35 MPH OR LESS.

6



6

TRAFFIC CONTROL,
ONE LANE ROAD
WITH TEMPORARY SIGNALS

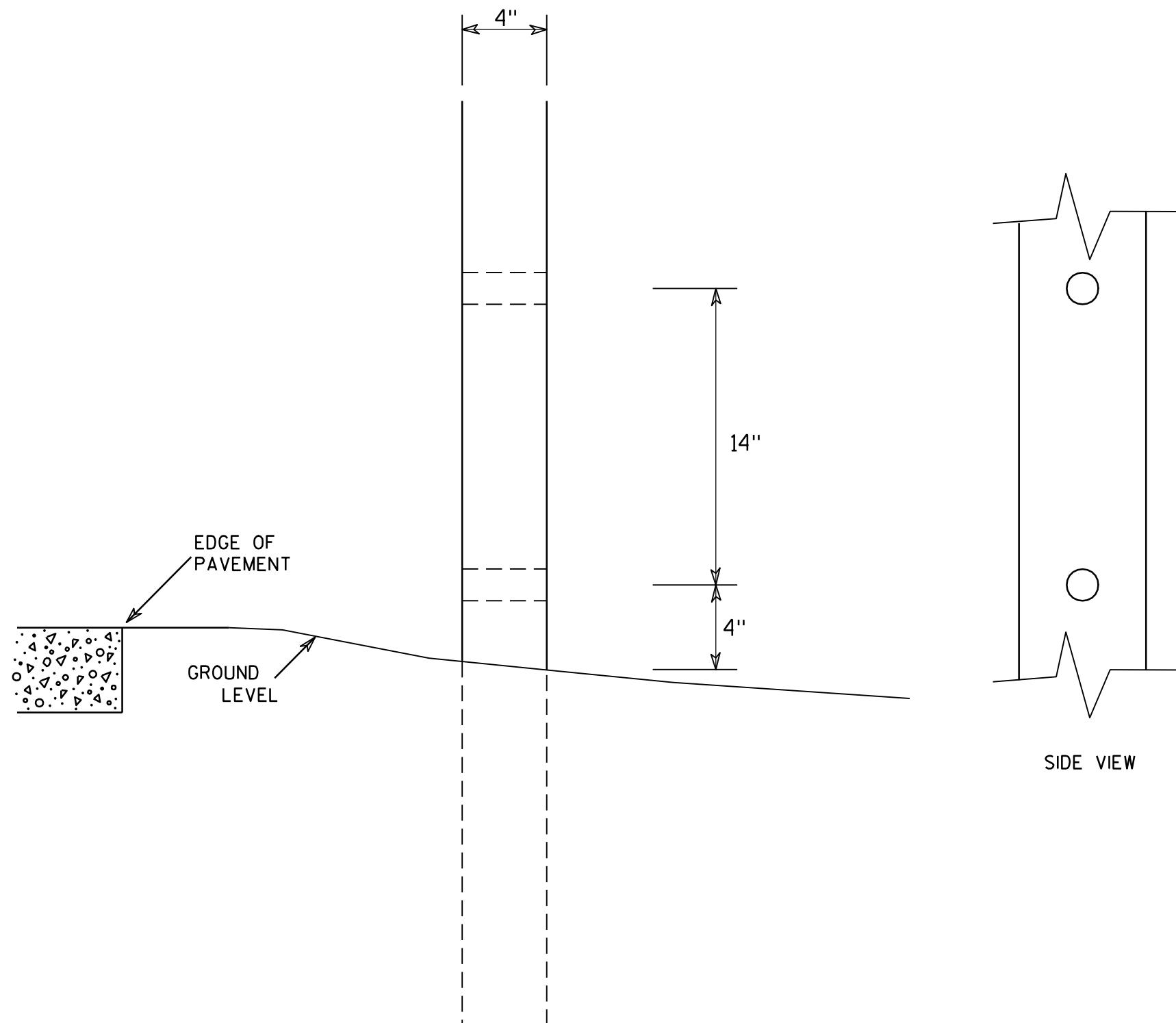
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA

S.D.D. 15 D 33-3

S.D.D. 15 D 33-3

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

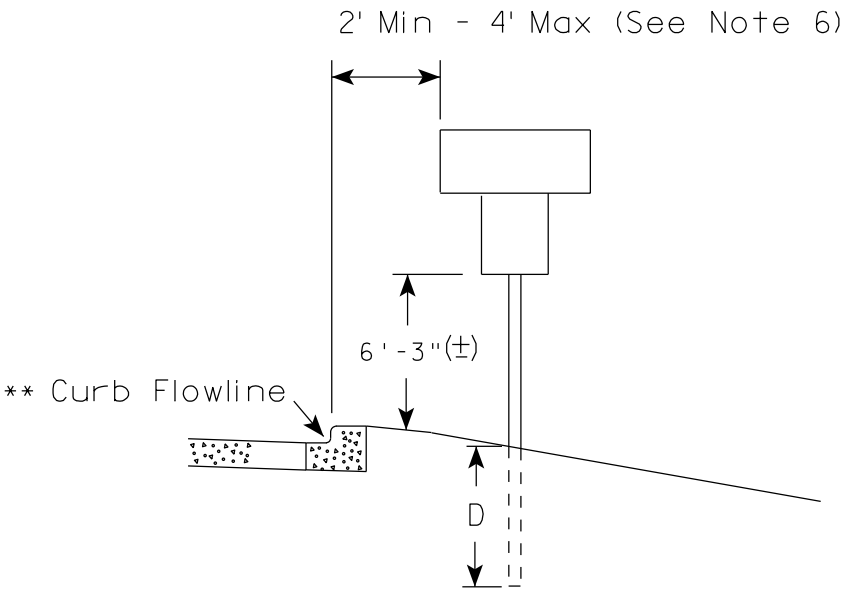
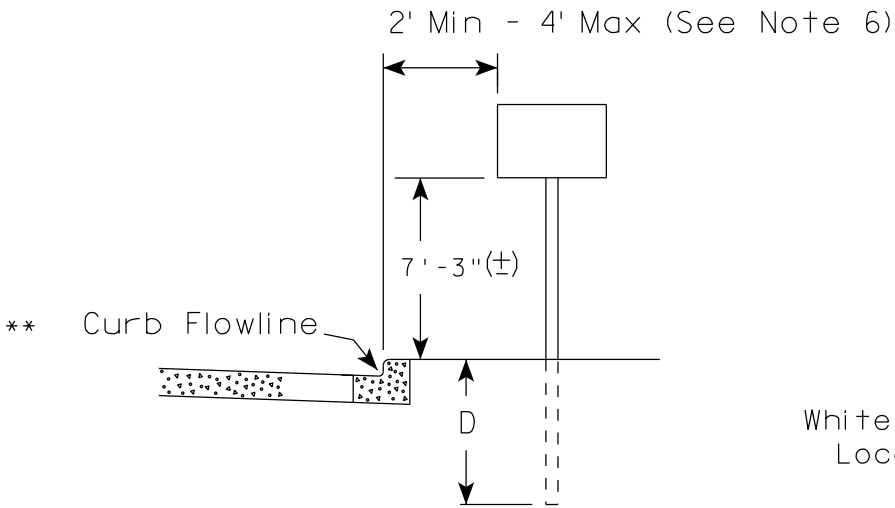
HWY:

COUNTY:

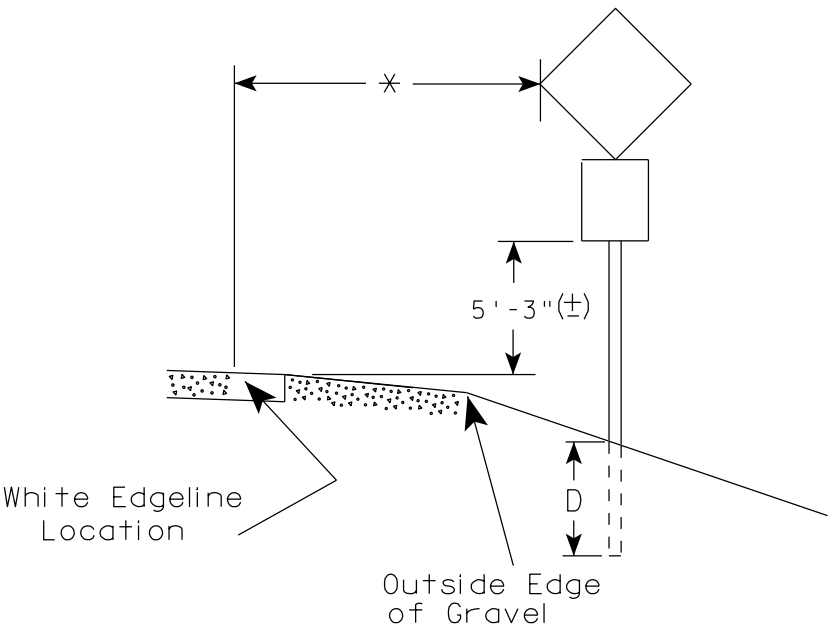
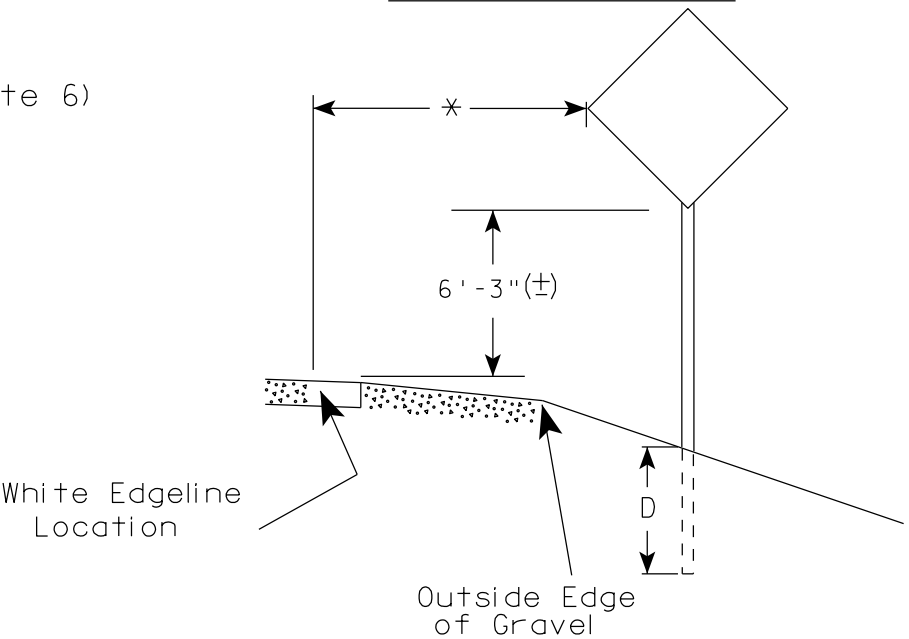
SHEET NO:

E

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet, 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series) & End of Rod Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (+).

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

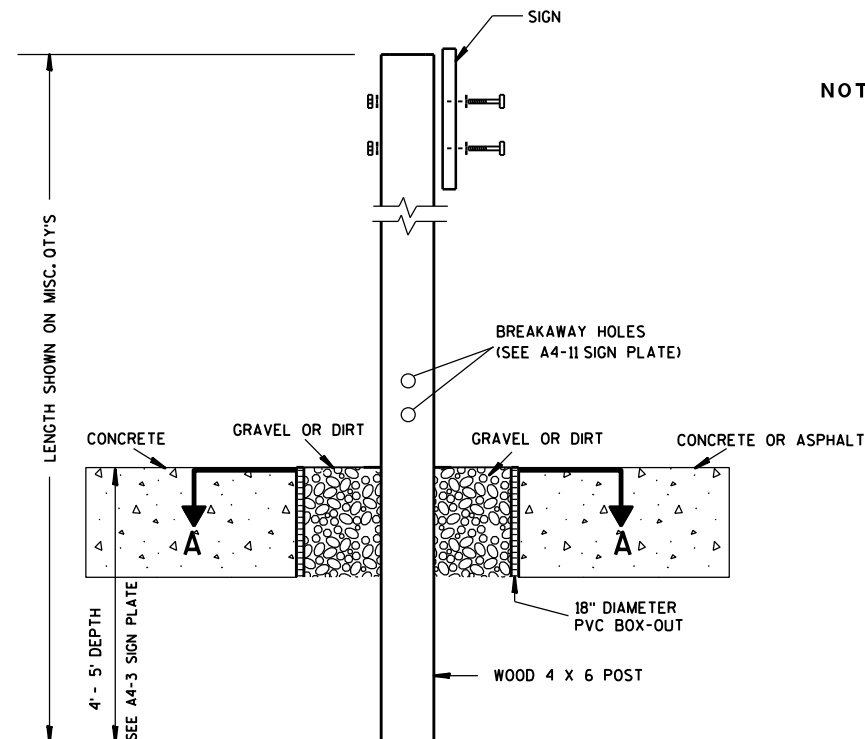
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

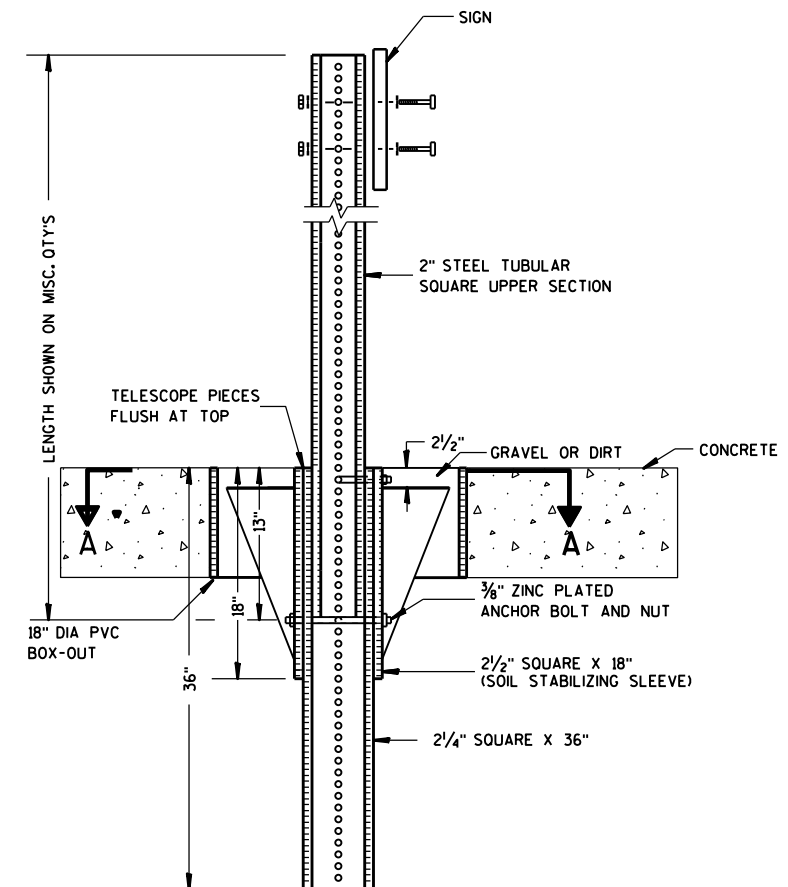
DATE 9/30/13 PLATE NO. A4-3.18



ELEVATION VIEW

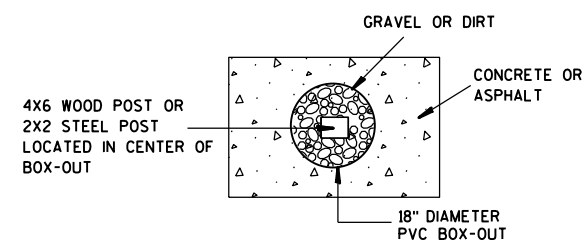
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST
BOX-OUTS
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

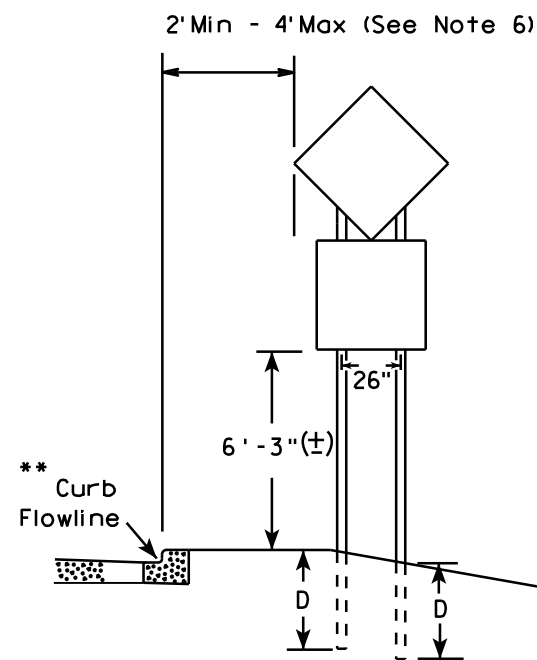
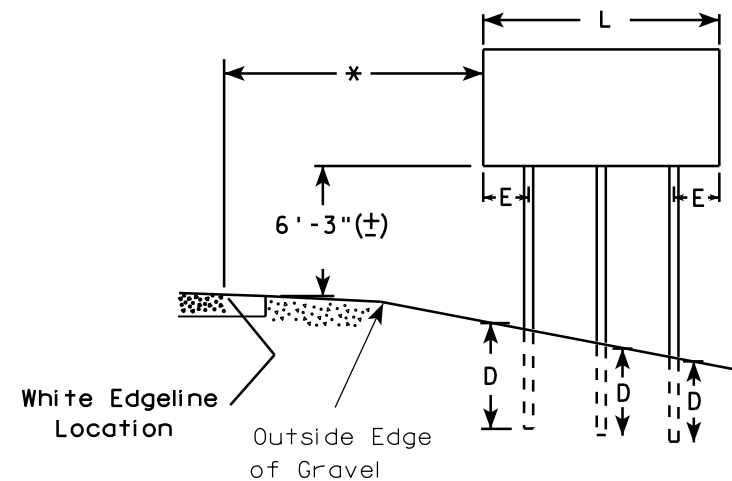
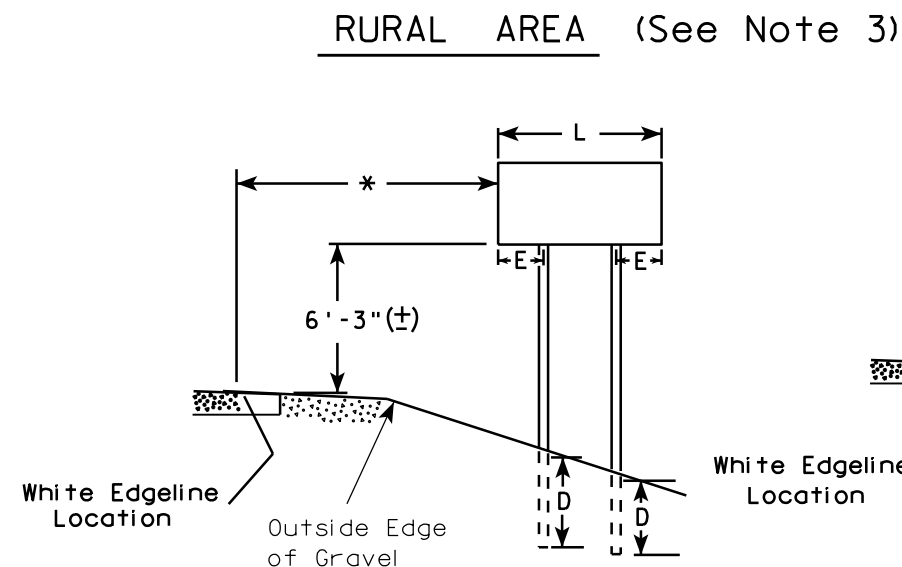
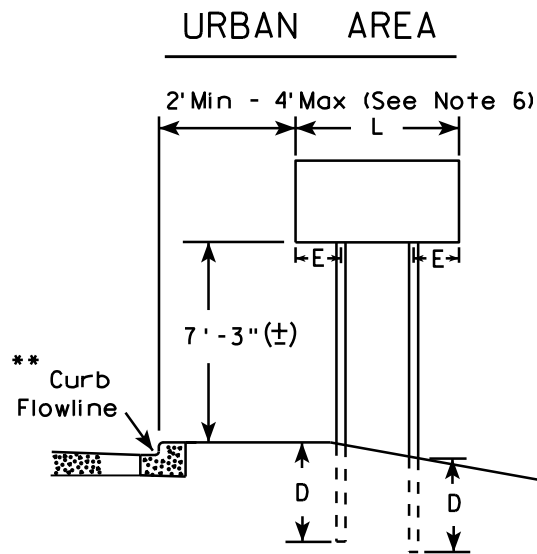
PROJECT NO:

HWY:

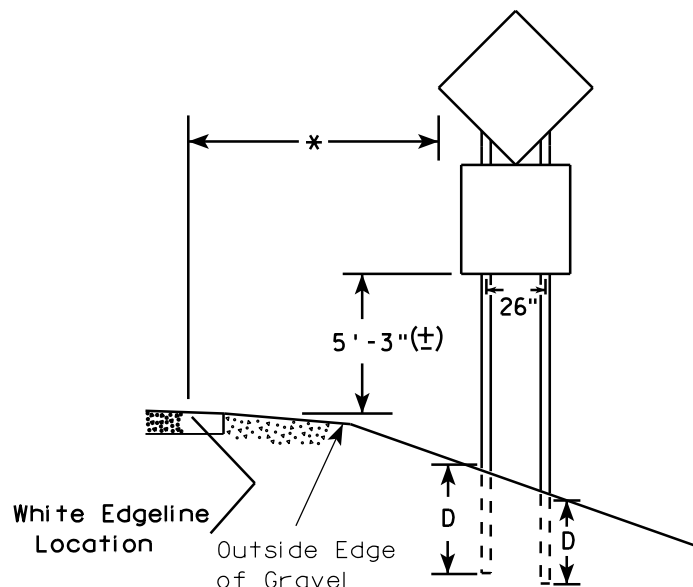
COUNTY:

SHEET NO:

E



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

- GENERAL NOTES
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
 2. See tables below for required number of posts.
 3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
 4. The (±) tolerance for mounting height is 3 inches.
 5. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
 7. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
 8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width or less than 20 S.F. in area.

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 120" less than 168"	12"

SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)	
L	E
168" and greater	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 4/29/14 PLATE NO. A4-4.13

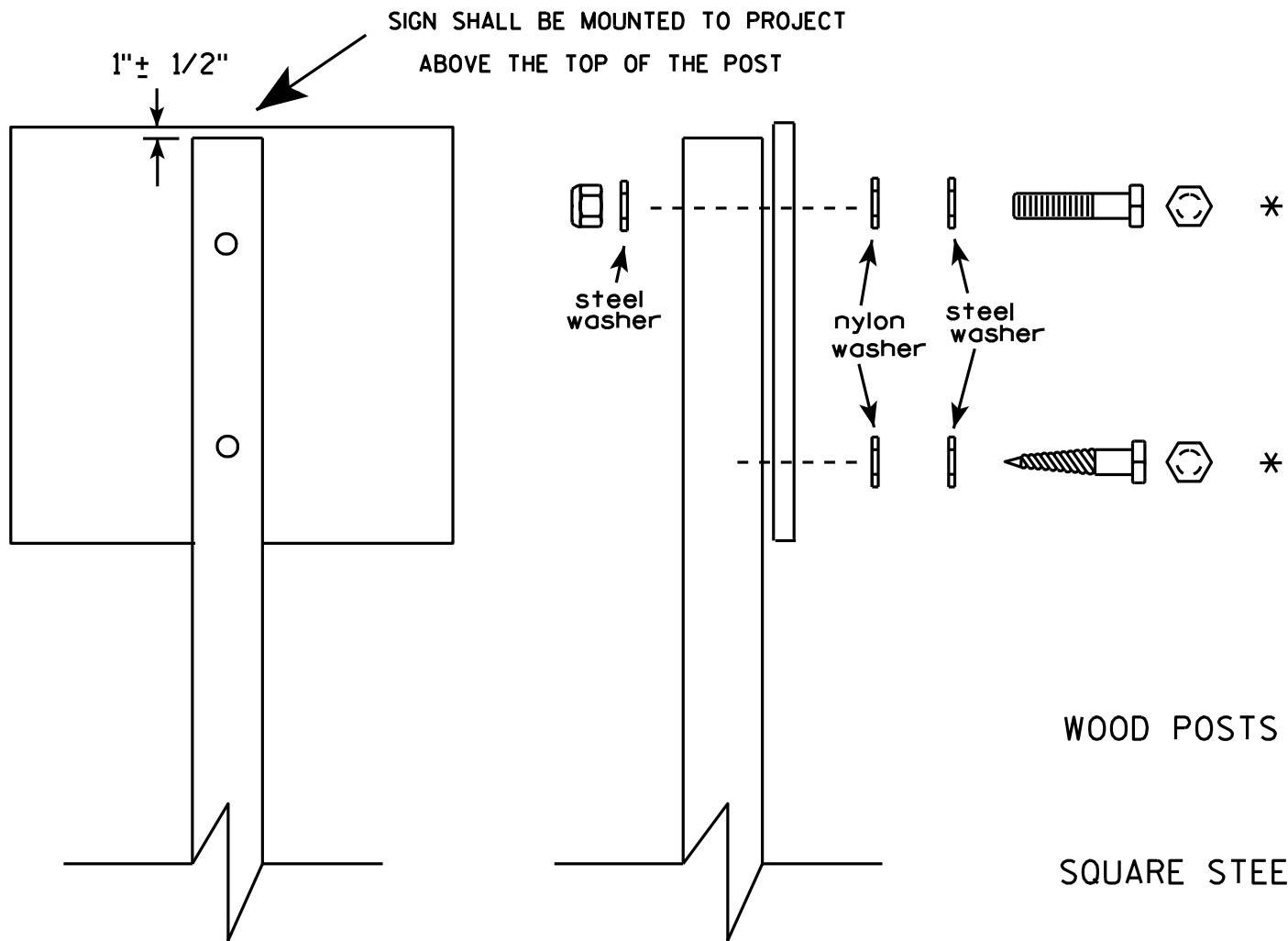
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

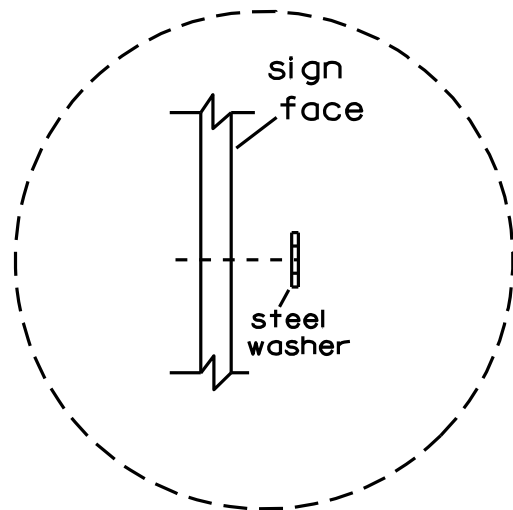


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- WOOD POSTS (4" x 4" or 4" x 6")
LAG SCREWS - 3/8" X 3"
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.

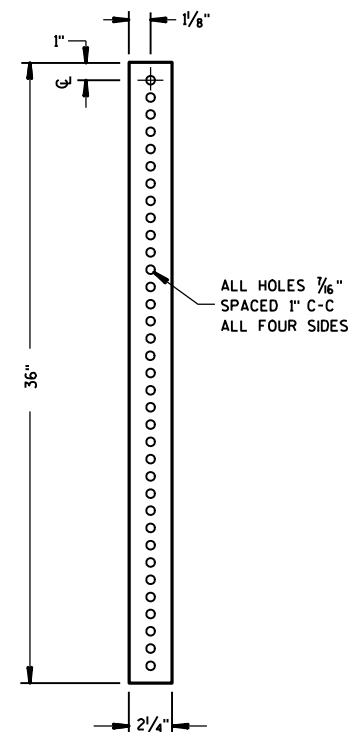


Washer Placement when Sign Has Other Than Type H or Type F Face

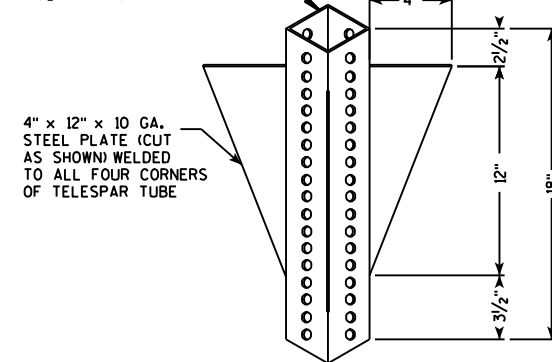
* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7

**2 1/4" SQUARE
12 GAUGE
PERFORATED
GALVANIZED FINISH**



2 1/2" or 2 1/4" TELESPAR TUBE



LENGTH SHOWN ON MISC. QTY'S

18" DIA PVC BOX-OUT

36"

18"

13"

TELESCOPE PIECES FLUSH AT TOP

2" STEEL TUBULAR SQUARE UPPER SECTION

ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES

SIGN

SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

$\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT

$\frac{2}{2}$ " GRAVEL OR DIRT

$\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT

$\frac{2}{2}$ " SQUARE X 18" (SOIL STABILIZING SLEEVE)

$\frac{2}{4}$ " SQUARE X 36"

LENGTH SHOWN ON MISC. QTY'S

SEE SIGN PLATE A4-8 FOR BOLT WASHER, & NUT MATERIAL

2" STEEL TUBULAR SQUARE UPPER SECTION

ALL HOLES $\frac{7}{16}$ " SPACED 1" C-C ALL FOUR SIDES

TELESCOPE PIECES FLUSH AT TOP

1"

12"

18"

36"

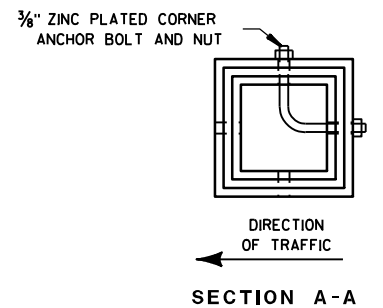
$\frac{3}{8}$ " ZINC PLATED CORNER ANCHOR BOLT AND NUT

1"

$\frac{3}{8}$ " ZINC PLATED ANCHOR BOLT AND NUT

$2\frac{1}{2}$ " SQUARE X 18" (SOIL STABILIZING SLEEVE)

$2\frac{1}{4}$ " SQUARE X 36"



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

TUBULAR STEEL
SIGN POST
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch

DATE 5/30/12 PLATE NO. A4-9.7

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

LIVE LOAD:

INVENTORY RATING; HS-18
OPERATIONAL RATING; HS-31
MAXIMUM STANDARD PERMIT VEHICLE LOAD = 250 KIPS.

ULTIMATE DESIGN STRESSES:

CONCRETE MASONRY OVERLAY DECKS _____ f'c = 4,000 P.S.I.
CONCRETE MASONRY BRIDGES _____ f'c = 4,000 P.S.I.
BAR STEEL REINFORCEMENT, GRADE 60 _____ fy = 60,000 P.S.I.

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

PROTECTIVE SURFACE TREATMENT TO BE APPLIED TO THE ENTIRE TOP OF
DECK SURFACE AND THE FRONT FACE AND THE TOP OF THE PARAPET,
INCLUDING PARAPETS ON ABUTMENT WINGS.

DIMENSIONS SHOWN ARE BASED ON THE EXISTING ORIGINAL STRUCTURE PLANS.

THE CONTRACTOR SHALL SUPPLY A NEW NAME PLATE IN ACCORDANCE WITH SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS AND THE STANDARD DETAIL DRAWINGS. NAME PLATE TO SHOW ORIGINAL CONSTRUCTION YEAR 1967.

ANY EXCAVATION NECESSARY TO COMPLETE THE CONC. OVERLAY AT THE ABUTMENTS IS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".

CONTACT THE BUREAU OF STRUCTURES BEFORE PLACEMENT OF OVERLAY IF THE AVERAGE THICKNESS OF THE NEW OVERLAY WILL EXCEED THE AVERAGE OVERLAY SHOWN ON THE PLANS BY MORE THAN 1/2".

THE EXISTING OVERLAY SHALL BE REMOVED FROM THE BRIDGE DECK UNDER
BID ITEM "REMOVING CONCRETE MASONRY DECK OVERLAY B-16-19".

PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2 AND CONCRETE SURFACE REPAIR AREAS SHALL BE DETERMINED BY THE FIELD ENGINEER.

REMOVE ALL LOOSE CONCRETE AT ABUTMENT BODIES AND THE EDGE OF SLAB UNDER BID ITEM "CONCRETE SURFACE REPAIR". SURFACES SHALL BE BLAST CLEANED AND ANY EXPOSED STEEL SHALL BE BRUSH CLEANED PRIOR TO THE CONCRETE SURFACE REPAIRS BEING COMPLETED. REPAIR AREAS SHALL BE DETERMINED BY THE FIELD ENGINEER.



NOTE: SURFACE DRAIN ANCHORS
REQUIRED AT ALL WINGS


* PROVIDE FOR THREE BEAM
GUARD RAIL ATTACHMENT
AT UNUSED ANCHOR ASSEMBLIES
CAULK HOLES SHUT WITH
"100% SILICONE CAULK".

 INDICATES WING NUMBER

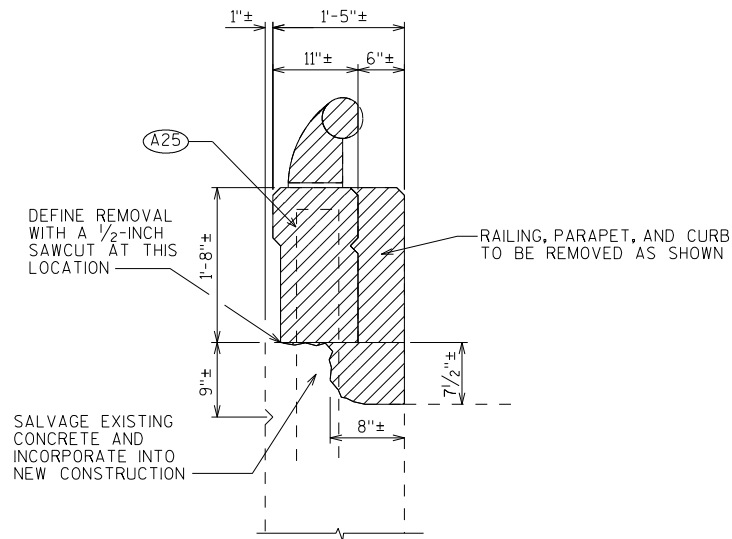
★ ANTICIPATED LOCATIONS OF DECK PREPARATION TYPE 1, TYPE 2, OR FULL-DEPTH DECK REPAIR. ACTUAL LOCATIONS AND REPAIR TYPE TO BE DETERMINED BY ENGINEER.

● ANTICIPATED LOCATIONS OF CONCRETE SURFACE REPAIR. ACTUAL LOCATIONS AND REPAIR TYPE TO BE DETERMINED BY ENGINEER.

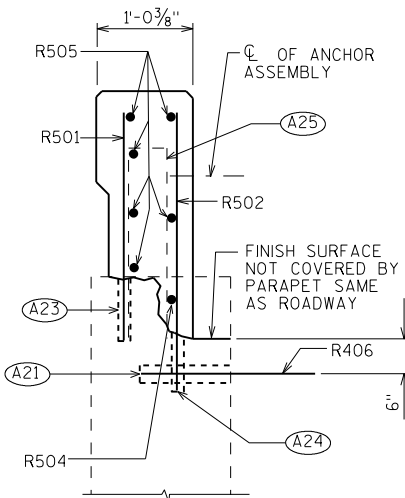
STRUCTURE DESIGN CONTACT:
BRANDAN BURGER (608) 267-4019
LAURA SHADEWALD (608) 267-9592

NO.	DATE	REVISION		BY
 <div style="display: inline-block; vertical-align: middle; margin-left: 20px;"> Plans Prepared By WISDOT BUREAU OF STRUCTURES </div>				
ACCEPTED	<i>William C. Decker</i> ^{LLS} CHIEF STRUCTURES DESIGN ENGINEER			<div style="border: 2px solid red; padding: 5px; display: inline-block;">8/4/14</div> DATE
STRUCTURE B-16-19				
USH 2 OVER BOIS BRULE RIVER				
COUNTY	DOUGLAS	TOWN	CITY/VILLAGE	
DESIGNED SPEC.		REHABILITATION N/A		
DESIGNED BY	DESIGN CK'D.	DRAWN BY	PLANS CK'D.	BLB
CONCRETE OVERLAY			SHEET 1 OF 3	

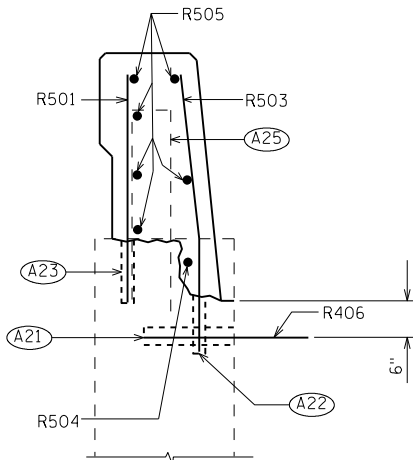
1. CONCRETE OVERLAY
2. QUANTITIES & PARAPET DETAILS
3. PARAPET DETAILS



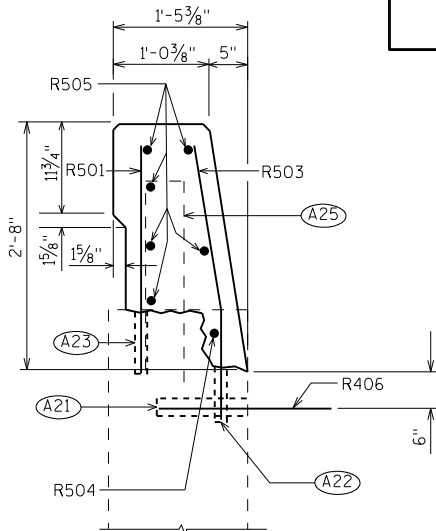
EXISTING SECTION
AT WINGS



SECTION A

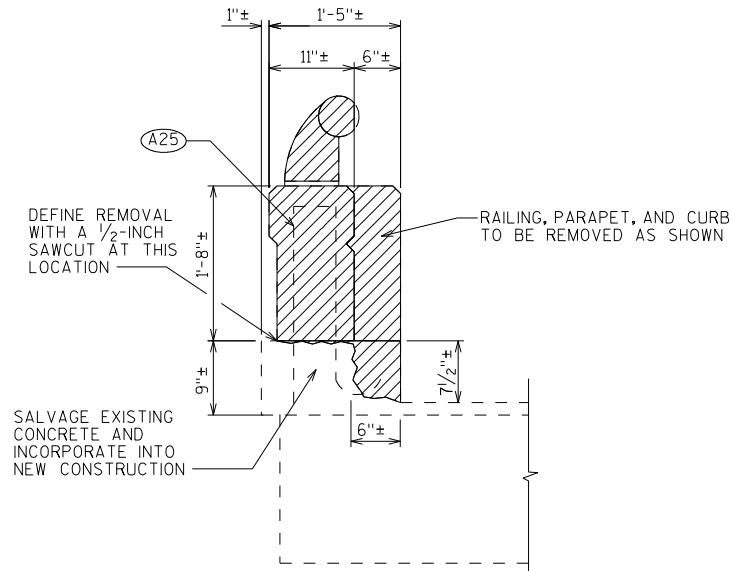


SECTION B

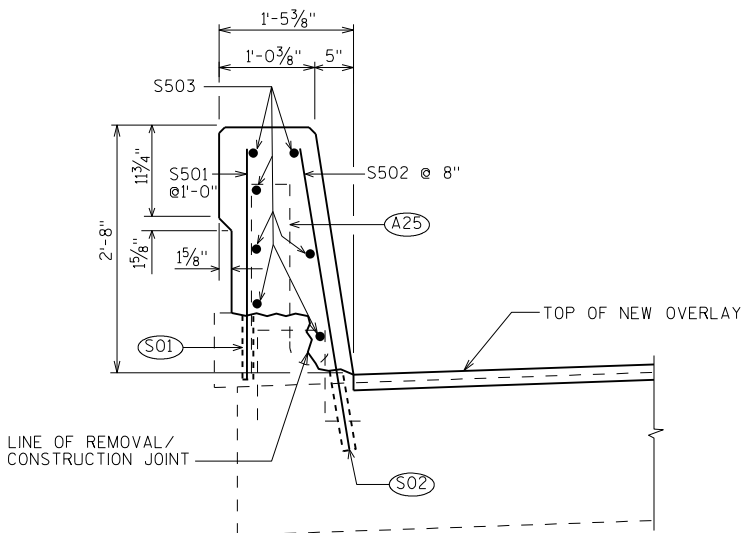


SECTION C

FOR SECTIONS A, B, & C,
THRU PARAPET SEE SHT. 3



EXISTING SECTION
ON BRIDGE



NEW SECTION THRU PARAPET ON BRIDGE

TOTAL ESTIMATED QUANTITIES

BID ITEM #	DESCRIPTION	QTY.	UNITS
203.0210.S	ABATEMENT OF ASBESTOS CONTAINING MATERIAL STRUCTURE B-16-19	1	LS
203.0700.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH DEBRIS CAPTURE SYSTEM STA. 9+99.83	1	LS
502.0100	CONCRETE MASONRY BRIDGES	20	CY
502.3200	PROTECTIVE SURFACE TREATMENT	525	SY
502.5002	MASONRY ANCHORS TYPE L NO. 4 BARS	32	EACH
502.6105	MASONRY ANCHORS TYPE S 5/8-INCH	556	EACH
505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	3500	LB
509.0301	PREPARATION DECKS TYPE 1	86	SY
509.0302	PREPARATION DECKS TYPE 2	43	SY
509.1500	CONCRETE SURFACE REPAIR	15	SF
509.2000	FULL-DEPTH DECK REPAIR	6	SY
509.2500	CONCRETE MASONRY OVERLAY DECKS	37	CY
509.9005.S	REMOVING CONCRETE MASONRY DECK OVERLAY B-16-19	432	SY
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	4	EACH
SPV.0105	PARAPET REMOVAL AND PREPARATION B-16-19	1	LS
NON-BID ITEMS			
FILLER		1/2"	SIZE

BID ITEM ALSO INCLUDES CONCRETE FOR:
"PREPARATION DECKS TYPE 1"
"PREPARATION DECKS TYPE 2"
AND "FULL-DEPTH DECK REPAIR"

- (A21) R406 MASONRY ANCHORS TYPE L NO. 4 BARS, HAVING A MIN. PULLOUT CAPACITY OF 8 KIPS. EMBED 1'-2" INTO EXIST. CONCRETE. EPOXY ANCHORED AT 1'-4" SPACING. INSTALL BETWEEN EVERY OTHER R502 OR R503 BARS.
- (A22) R503 MASONRY ANCHORS TYPE S 5/8-INCH BARS, HAVING A MIN. PULLOUT CAPACITY OF 12 KIPS. EMBED 9" INTO EXIST. CONCRETE. EPOXY ANCHORED AT 8" SPACING.
- (A23) R501 MASONRY ANCHORS TYPE S 5/8-INCH BARS, HAVING A MIN. PULLOUT CAPACITY OF 12 KIPS. EMBED 9" INTO EXIST. CONCRETE. EPOXY ANCHORED AT 1'-0" SPACING.
- (A24) R502 MASONRY ANCHORS TYPE S 5/8-INCH BARS, HAVING A MIN. PULLOUT CAPACITY OF 12 KIPS. EMBED 9" INTO EXIST. CONCRETE. EPOXY ANCHORED AT 8" SPACING.
- (A25) SALVAGE EXIST. REINF. & EXTEND FULL LENGTH INTO NEW WORK.

- (S01) S501 MASONRY ANCHORS TYPE S 5/8-INCH BARS, HAVING A MIN. PULLOUT CAPACITY OF 12 KIPS. EMBED 9" INTO EXIST. CONCRETE. EPOXY ANCHORED AT 1'-0" SPACING.
- (S02) S502 MASONRY ANCHORS TYPE S 5/8-INCH BARS, HAVING A MIN. PULLOUT CAPACITY OF 12 KIPS. EMBED 9" INTO EXIST. CONCRETE. EPOXY ANCHORED AT 8" SPACING.

NO.		DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION				
STRUCTURE B-16-19				
DRAWN BY		WWR	PLANS CK'D.	BLB
QUANTITIES & PARAPET DETAILS				SHEET 2

BILL OF BARS

FOR ABUTMENT PARAPETS

BAR MARK	COAT	WEST ABUT.	EAST ABUT.	LENGTH	BENT	BAR SERIES	LOCATION
(A23) R501	X	20	20	2'-7"			PARAPET VERT.
(A24) R502	X	8	8	3'-5"			PARAPET VERT.
(A22) R503	X	24	24	3'-5"	X		PARAPET VERT.
R504	X	2	2	9'-8"	X		PARAPET HORIZ.
R505	X	12	12	9'-7"			PARAPET HORIZ.
(A21) R406	X	16	16	2'-2"			SURFACE DRAIN ANCHORS

FOR SUPERSTRUCTURE PARAPETS

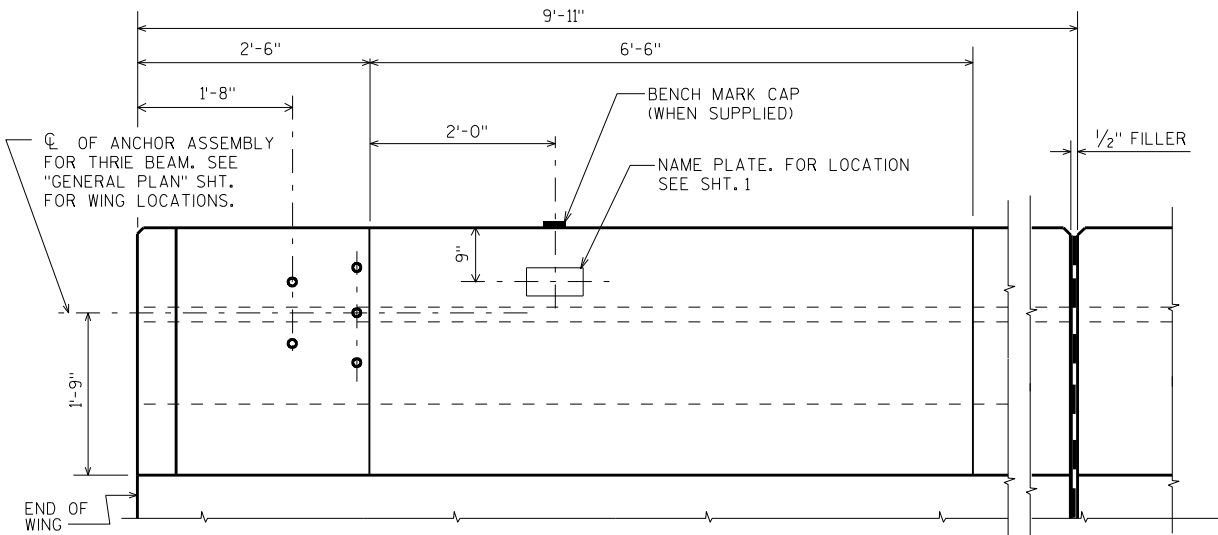
BAR MARK	COAT	NO.	LENGTH	BENT	BAR SERIES	LOCATION
(S01) S501	X	180	2'-7"			PARAPET VERT.
(S02) S502	X	272	3'-5"			PARAPET VERT.
S503	X	42	31'-8"			PARAPET HORIZ.

- (A21) R406 MASONRY ANCHORS TYPE L NO. 4 BARS, HAVING A MIN. PULLOUT CAPACITY OF 8 KIPS. EMBED 1'-2" INTO EXIST. CONCRETE. EPOXY ANCHORED AT 1'-4" SPACING. INSTALL BETWEEN EVERY OTHER R502 OR R503 BARS.
- (A22) R503 MASONRY ANCHORS TYPE S 5/8-INCH BARS, HAVING A MIN. PULLOUT CAPACITY OF 12 KIPS. EMBED 9" INTO EXIST. CONCRETE. EPOXY ANCHORED AT 8" SPACING.
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- (A25) SALVAGE EXIST. REINF. & EXTEND FULL LENGTH INTO NEW WORK.

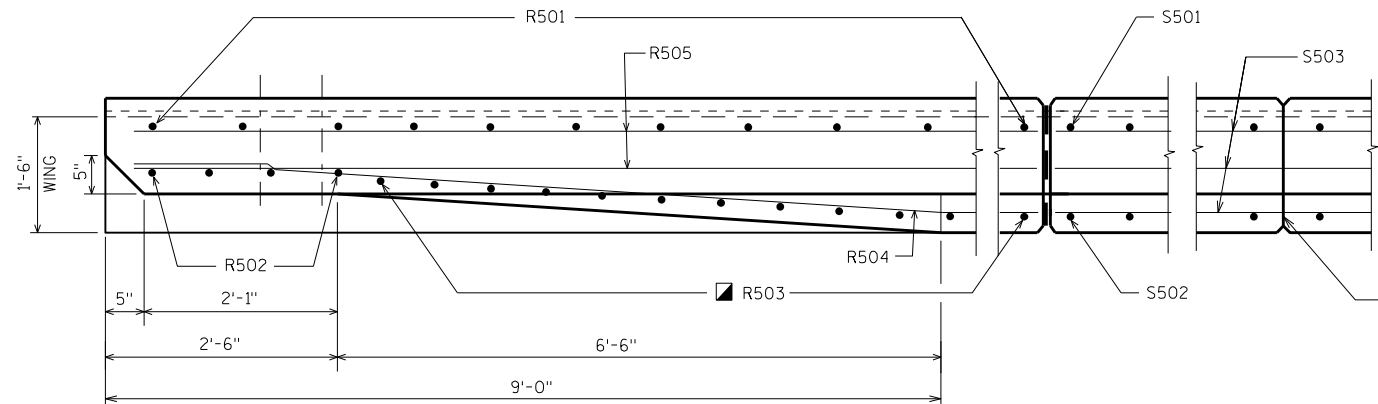
- (S01) S501 MASONRY ANCHORS TYPE S 5/8-INCH BARS, HAVING A MIN. PULLOUT CAPACITY OF 12 KIPS. EMBED 9" INTO EXIST. CONCRETE. EPOXY ANCHORED AT 1'-0" SPACING.
- (S02) S502 MASONRY ANCHORS TYPE S 5/8-INCH BARS, HAVING A MIN. PULLOUT CAPACITY OF 12 KIPS. EMBED 9" INTO EXIST. CONCRETE. EPOXY ANCHORED AT 8" SPACING.

USE CARE TO PLACE R503 BARS CORRECTLY ALONG TRANSITION OF PARAPET.

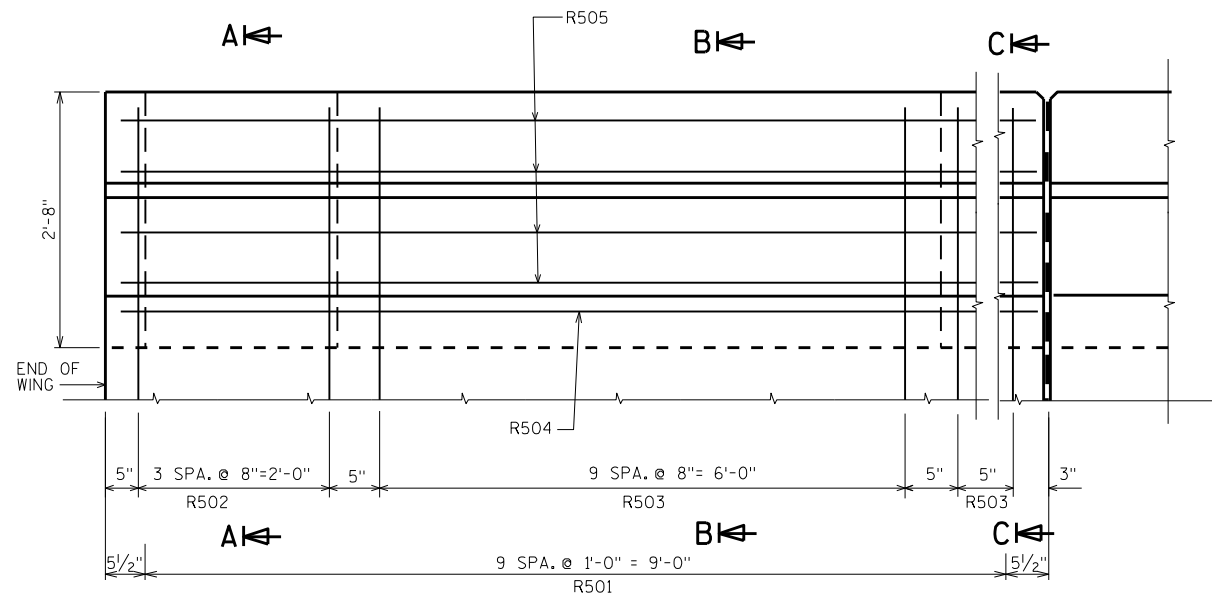
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-16-19			
DRAWN BY WWR		PLANS CK'D. BLB	
PARAPET DETAILS		SHEET 3	



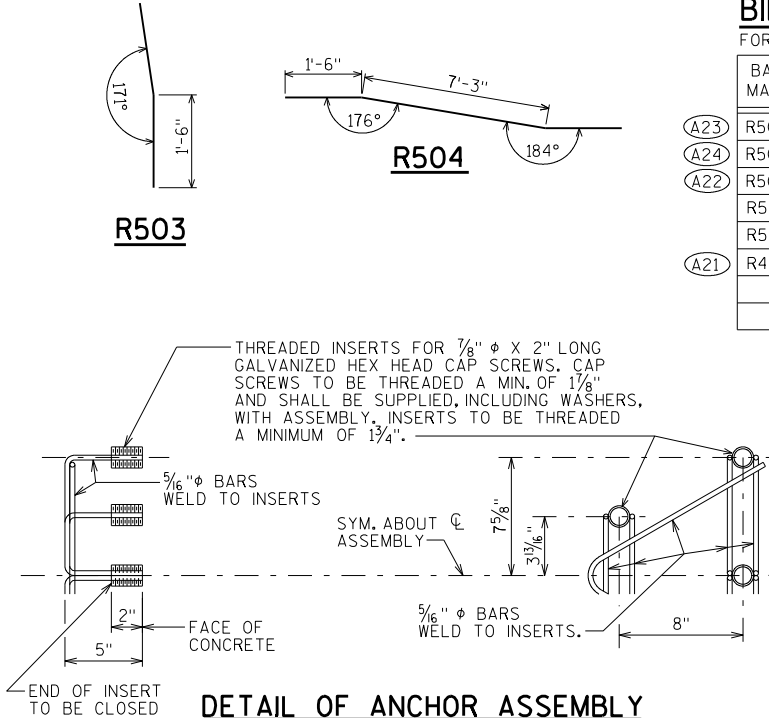
INSIDE ELEVATION



PLAN



OUTSIDE ELEVATION



DETAIL OF ANCHOR ASSEMBLY

NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.

ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.

Notes



Wisconsin Department of Transportation

Dedicated people creating transportation solutions
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>