

NEL  
PROJECT ID: 9022-03-71  
WITH:  
COUNTY: OCONTO

MAY 2014  
ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

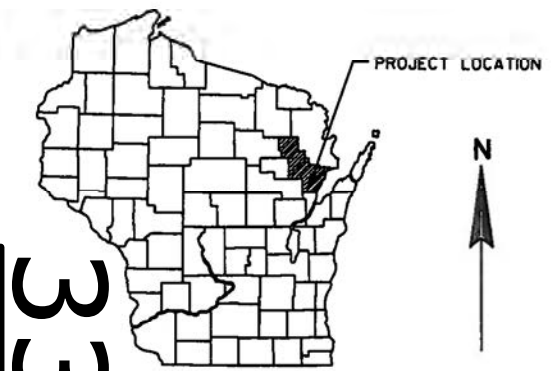
TOTAL SHEETS = 62

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

TOWN OF CHASE, SCHWARTZ ROAD  
LITTLE SUAMICO RIVER BRIDGE & APPROACHES  
LOCAL STREET  
OCONTO COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
9022-03-71	WISC 2014198	1

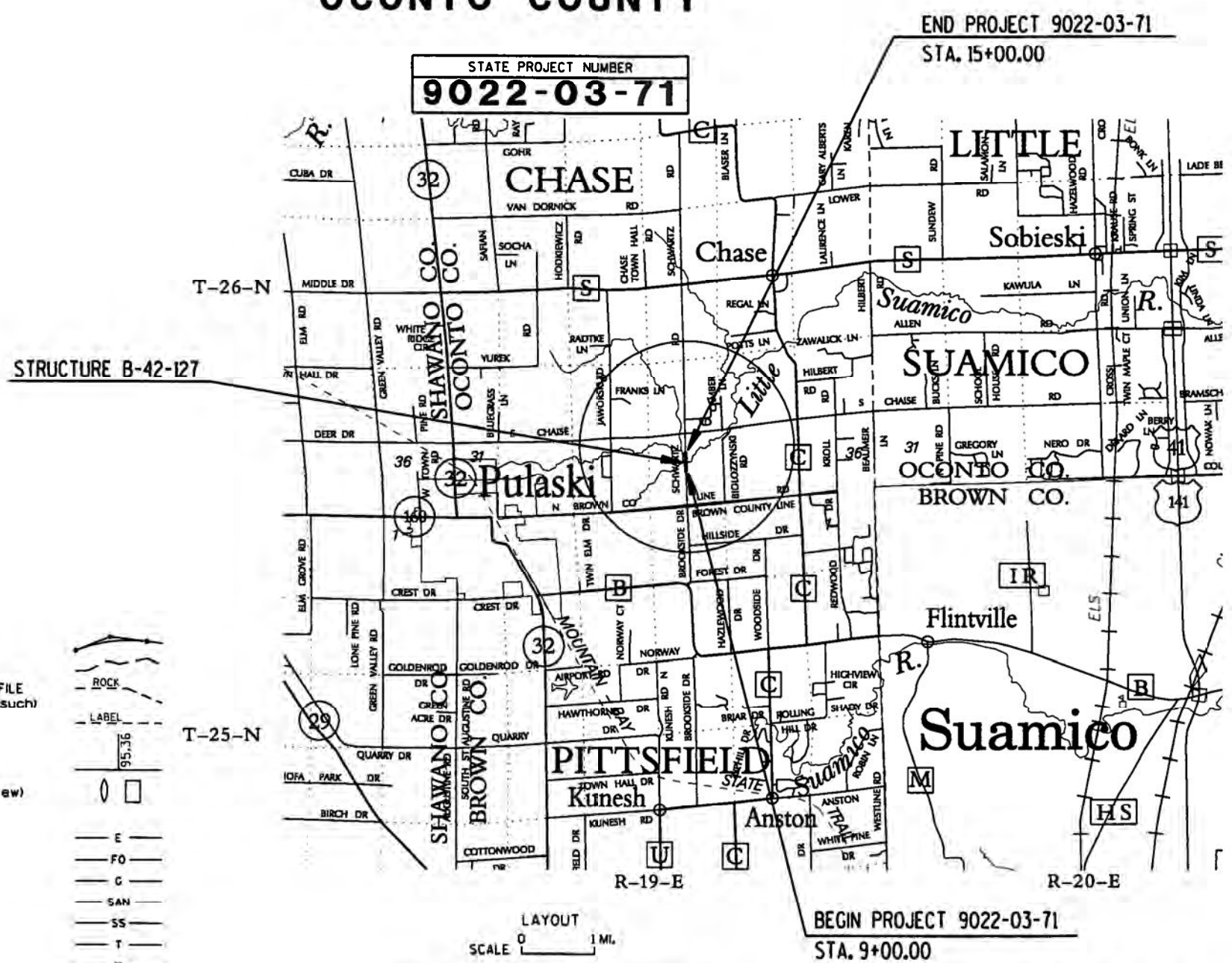


DESIGN DESIGNATION

A.A.D.T. 2014	= 560
A.A.D.T. 2034	= 680
D.H.V.	= 83
D.D.	= 60/40
T.	= 4.0%
DESIGN SPEED	= 50 MPH
ESALS	= 5,100

CONVENTIONAL SYMBOLS

PLAN	PROFILE
CORPORATE LIMITS	GRADE LINE
PROPERTY LINE	ORIGINAL GROUND
LOT LINE	MARSH OR ROCK PROFILE (To be noted as such)
LIMITED HIGHWAY EASEMENT	SPECIAL DITCH
EXISTING RIGHT OF WAY	GRADE ELEVATION
PROPOSED OR NEW R/W LINE	CULVERT (Profile View)
SLOPE INTERCEPT	UTILITIES
REFERENCE LINE	ELECTRIC
EXISTING CULVERT	FIBER OPTIC
PROPOSED CULVERT (Box or Pipe)	GAS
COMBUSTIBLE FLUIDS	SANITARY SEWER
	STORM SEWER
	TELEPHONE
	WATER
MARSH AREA	UTILITY PEDESTAL
	POWER POLE
WOODED OR SHRUB AREA	TELEPHONE POLE



TOTAL NET LENGTH OF CENTERLINE = 0.114 MI.

Y = 103884.454  
X = 528932.759

COORDINATES ON THIS PLAN ARE REFERENCED TO  
THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS)  
OCONTO COUNTY.

ACCEPTED FOR  
OCONTO COUNTY  
DATE: 1-23-2014 *Patrick Sean Law*  
(Signature)  
Highway Commissioner  
TITLE

ACCEPTED FOR  
TOWN OF CHASE  
DATE: 1-17-14 *By Tom Tamm*  
(Signature)  
Chairman  
TITLE

ORIGINAL PLANS PREPARED BY  
**OMNI ASSOCIATES**

WISCONSIN  
KRISTOFER R. OLSON  
E-35236  
APPLETON, WI  
PROFESSIONAL ENGINEER  
*Kristofer Olson*  
1/16/14

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY  
Surveyor OMNI ASSOCIATES  
Designer OMNI ASSOCIATES  
Management Consultant SEH INC.

APPROVED FOR THE DEPARTMENT  
DATE: 1/28/14 *Robert Buffone*  
(Management Consultant Signature)  
SEH-NE Region LPMC



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GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

FILL AS SHOWN ON THE PLANS PERTAINS TO EMBANKMENTS CONSTRUCTED FROM COMMON EXCAVATION. THE ALLOWANCE USED FOR EXPANDING THE FILLS TO COMPUTE THE VOLUME OF MATERIAL REQUIRED IS 30 PERCENT. ALL FILL VOLUMES SHOWN ARE THE ACTUAL VOLUMES.

WHEN THE QUANTITY OF BASE LAYER OR SURFACE LAYER IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF MATERIAL AS DIRECTED BY THE ENGINEER.

HMA PAVEMENT 4" DEPTH TYPE E-0.3  
1 3/4" UPPER LAYER (12.5 mm NOMINAL SIZE AGGREGATE)  
2 1/4" LOWER LAYER (19 mm NOMINAL SIZE AGGREGATE)

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

ALL DISTURBED AREAS, NOT OTHERWISE SURFACED ARE TO BE TOPSOILED, FERTILIZED, TEMPORARY SEEDED, SEEDED AND MULCHED.

SEED MIXTURE NO. 20 SHALL BE USED ON ALL DISTURBED AREAS, EXCEPT WETLANDS SHALL BE SEEDED WITH MIXTURE NO. 60.

WETLAND AREAS ARE SHOWN ON THE PLANS. CONTRACTOR SHALL LIMIT CONSTRUCTION ACTIVITIES TO WORK WITHIN THE SLOPE INTERCEPTS IN THE WETLAND AREAS.

THE EXACT LOCATIONS OF ALL EROSION CONTROL ITEMS SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.

ALIGN THE FRONT FACE OF THE EAT END SECTION AT 1-FOOT BEHIND THE FRONT FACE OF CURB. DO NO FLARE THE EAT THE FULL 2 FEET AS SHOWN ON THE STANDARD DETAIL DRAWING FOR MGS EAT

PROVIDE DRIVEWAY CURB CUT FROM STA. 9+05 TO STA. 9+48.

DISTANCES SHOWN ON THIS PLAN ARE GROUND DISTANCES.

PLAN ELEVATIONS = USGS DATUM, NAVD 88

THE WISCONSIN DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR A MONUMENT WHICH SHALL BE SET IN THE STRUCTURE AS DESIGNATED BY THE ENGINEER.

EROSION CONTROL NOTES

RUNOFF COEFFICIENTS FOR THIS PROJECT: EXISTING PAVEMENT 0.95, EXISTING SLOPES 0.30, NEW PAVEMENT 0.95, NEW SLOPES 0.30.

TOTAL PROJECT AREA = 1.33 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 1.00 ACRES

LIST OF STANDARD ABBREVIATIONS

ABUT	ABUTMENT	MIN	MINIMUM
BF	BACK FACE	PU	PIPE UNDERDRAIN
BRG	BEARING	PUU	PIPE UNDERDRAIN UNPERFORATED
BM	BENCH MARK	LB	POUND
BOT	BOTTOM	RT	RIGHT
CY or CUYD	CUBIC YARD	R/W	RIGHT-OF-WAY
DIA	DIAMETER	RD	ROAD
EA	EACH	SF or SQ FT	SQUARE FEET
EAT	ENERGY ABSORBING TERMINAL	SY or SQ YD	SQUARE YARD
EL OR ELEV	ELEVATION	STA	STATION
FF	FRONT FACE	TEL	TELEPHONE
CWT	HUNDREDWEIGHT	TLE	TEMPORARY LIMITED EASEMENT
IN	INCH	MGAL	THOUSAND GALLONS
LT	LEFT	TYP	TYPICAL
LF OR LIN FT	LINEAR FOOT	VPC	VERTICAL POINT OF CURVE
LS	LUMP SUM	VPI	VERTICAL POINT OF INTERSECTION
MGS	MIDWEST GUARDRAIL SYSTEM	VPT	VERTICAL POINT OF TANGENCY

PROJECT NO: 9022-03-71

HWY: SCHWARTZ ROAD

COUNTY: OCONTO

GENERAL NOTES

SHEET:

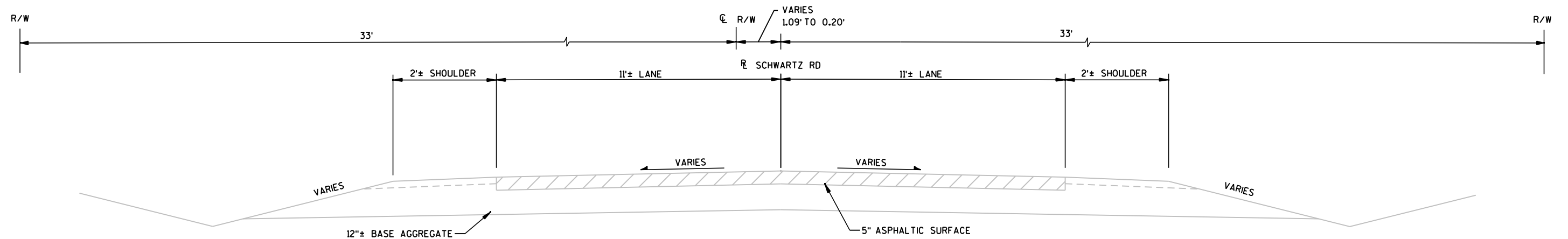
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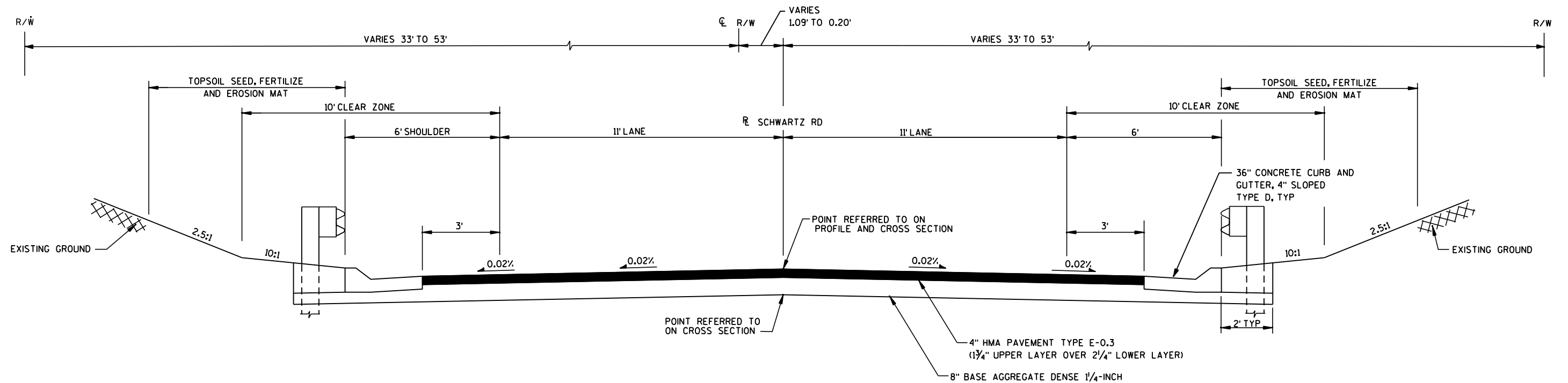
CONTACTS

ELECTRIC	WISCONSIN PUBLIC SERVICE 700 NORTH ADAMS STREET, PO BOX 19001 GREEN BAY, WI 54307-9001 ATTN: LORI BUTRY TELEPHONE: 920-433-1703 EMAIL: LAButry@integrysgroup.com  LOCAL CONTACT: RANDY STEIER TELEPHONE: 920-617-5167 EMAIL: RDSteier@wisconsinpublicservice.com
TELEPHONE	NORTHEAST TELEPHONE COMPANY, LLC PO BOX 860 PULASKI, WI 54162 ATTN: DENNIS BAER TELEPHONE: 920-822-8895 EMAIL: dennis.baer@nsight.com
OCONTO COUNTY	PAT SCANLAN, HIGHWAY COMMISSIONER PO BOX 138 TRACTOR STREET OCONTO, WI 54153 TELEPHONE: 920-834-6885 EMAIL: pat.scanlan@co.oconto.wi.us
DNR LIAISON	JIM DOPERALSKI DEPARTMENT OF NATURAL RESOURCES NORTH EAST REGION HEADQUARTERS 2984 SHAWANO AVENUE GREEN BAY, WI 54313 TELEPHONE: 920-662-5119 EMAIL: james.doperalski@wisconsin.gov

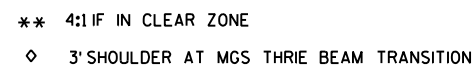




**TYPICAL EXISTING SECTION**  
STA 9+00 TO STA 15+00



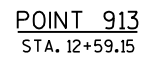
**TYPICAL FINISHED SECTION FOR SCHWARTZ RD**  
STA 9+00 TO STA 9+89



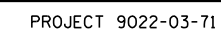
STA 9+89 TO STA 10+63.47  
STA 11+44.97 TO STA 15+00.00

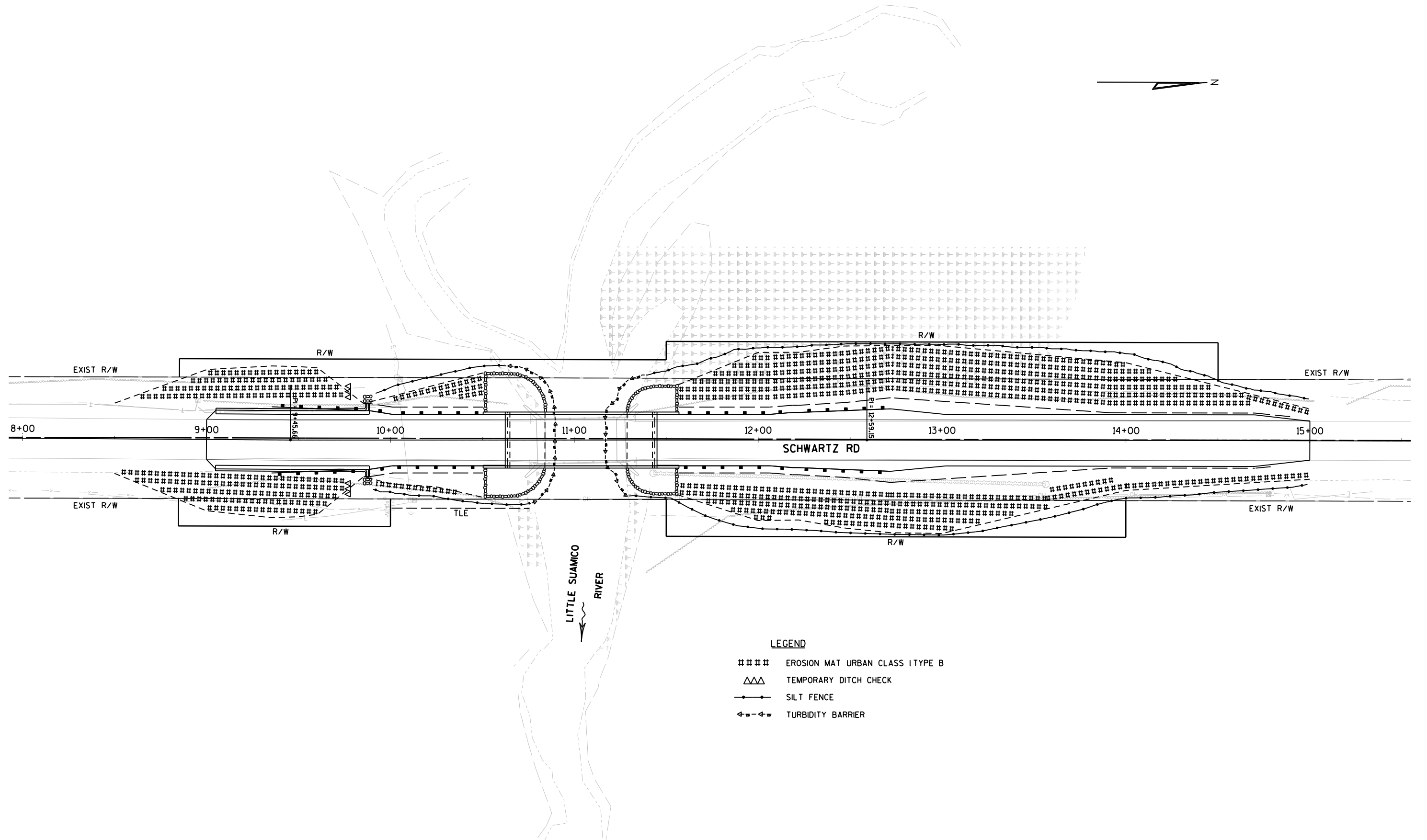


# 2



POINT 912  
STA. 16+00





DATE 26MAR14		E S T I M A T E O F Q U A N T I T I E S			
LINE				9022-03-71	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0105	CLEARING	STA	6.000	6.000
0020	201.0205	GRUBBING	STA	6.000	6.000
0030	203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (STATION) 01. 11+00	LS	1.000	1.000
0040	205.0100	EXCAVATION COMMON	CY	480.000	480.000
0050	206.1000	EXCAVATION FOR STRUCTURES BRIDGES (STRUCTURE) 01. B-42-127	LS	1.000	1.000
0060	208.0100	BORROW	CY	3,940.000	3,940.000
0070	210.0100	BACKFILL STRUCTURE	CY	200.000	200.000
0080	213.0100	FINISHING ROADWAY (PROJECT) 01. 9022-03-71	EACH	1.000	1.000
0090	305.0110	BASE AGGREGATE DENSE 3/4-INCH	TON	110.000	110.000
0100	305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	1,210.000	1,210.000
0110	416.1010	CONCRETE SURFACE DRAINS	CY	1.000	1.000
0120	455.0105	ASPHALTIC MATERIAL PG58-28	TON	21.000	21.000
0130	455.0605	TACK COAT	GAL	41.000	41.000
0140	460.1100	HMA PAVEMENT TYPE E-0.3	TON	380.000	380.000
0150	460.2000	INCENTIVE DENSITY HMA PAVEMENT	DOL	250.000	250.000
0160	502.0100	CONCRETE MASONRY BRIDGES	CY	161.000	161.000
0170	502.3200	PROTECTIVE SURFACE TREATMENT	SY	346.000	346.000
0180	503.0137	PRESTRESSED GIRDER TYPE I 36W-INCH	LF	324.000	324.000
0190	505.0405	BAR STEEL REINFORCEMENT HS BRIDGES	LB	3,520.000	3,520.000
0200	505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	19,420.000	19,420.000
0210	506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	8.000	8.000
0220	506.4000	STEEL DIAPHRAGMS (STRUCTURE) 01. B-42-127	EACH	3.000	3.000
0230	513.4060	RAILING TUBULAR TYPE M (STRUCTURE) 01. B-42-127	LS	1.000	1.000
0240	516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	12.000	12.000
0250	550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	350.000	350.000
0260	601.0553	CONCRETE CURB AND GUTTER 4-INCH SLOPED 36-INCH TYPE D	LF	168.000	168.000
0270	606.0200	RIPRAP MEDIUM	CY	4.000	4.000
0280	606.0300	RIPRAP HEAVY	CY	245.000	245.000
0290	612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	130.000	130.000
0300	614.2300	MGS GUARDRAIL 3	LF	100.000	100.000
0310	614.2500	MGS THRIE BEAM TRANSITION	LF	158.000	158.000
0320	614.2610	MGS GUARDRAIL TERMINAL EAT	EACH	4.000	4.000
0330	619.1000	MOBILIZATION	EACH	1.000	1.000
0340	624.0100	WATER	MGAL	7.000	7.000
0350	625.0100	TOPSOIL **P**	SY	3,400.000	3,400.000
0360	628.1504	SILT FENCE	LF	1,100.000	1,100.000
0370	628.1520	SILT FENCE MAINTENANCE	LF	2,200.000	2,200.000
0380	628.1905	MOBILIZATIONS EROSION CONTROL	EACH	4.000	4.000
0390	628.1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	2.000	2.000
0400	628.2008	EROSION MAT URBAN CLASS I TYPE B	SY	2,780.000	2,780.000
0410	628.6005	TURBIDITY BARRIERS	SY	270.000	270.000
0420	628.7504	TEMPORARY DITCH CHECKS	LF	30.000	30.000
0430	629.0210	FERTILIZER TYPE B	CWT	4.000	4.000
0440	630.0120	SEEDING MIXTURE NO. 20 **P**	LB	120.000	120.000
0450	630.0160	SEEDING MIXTURE NO. 60	LB	10.000	10.000
0460	634.0614	POSTS WOOD 4X6-INCH X 14-FT	EACH	4.000	4.000
0470	637.2230	SIGNS TYPE II REFLECTIVE F	SF	12.000	12.000
0480	638.2602	REMOVING SIGNS TYPE II	EACH	6.000	6.000



DATE 26MAR14			E S T I M A T E O F Q U A N T I T I E S			
LINE						9022-03-71
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY	
0490	638.3000	REMOVING SMALL SIGN SUPPORTS	EACH	5.000	5.000	
0500	642.5001	FIELD OFFICE TYPE B	EACH	1.000	1.000	
0510	643.0100	TRAFFIC CONTROL (PROJECT) 01. 9022-03-71	EACH	1.000	1.000	
0520	643.0300	TRAFFIC CONTROL DRUMS	DAY	100.000	100.000	
0530	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	1,540.000	1,540.000	
0540	643.0705	TRAFFIC CONTROL WARNING LIGHTS TYPE A	DAY	3,640.000	3,640.000	
0550	643.0900	TRAFFIC CONTROL SIGNS	DAY	1,400.000	1,400.000	
0560	645.0120	GEOTEXTILE FABRIC TYPE HR	SY	373.000	373.000	
0570	646.0103	PAVEMENT MARKING PAINT 4-INCH	LF	1,200.000	1,200.000	
0580	650.4500	CONSTRUCTION STAKING SUBGRADE	LF	520.000	520.000	
0590	650.5000	CONSTRUCTION STAKING BASE	LF	520.000	520.000	
0600	650.6500	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) 01. B-42-127	LS	1.000	1.000	
0610	650.9910	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) 01. 9022-03-71	LS	1.000	1.000	
0620	650.9920	CONSTRUCTION STAKING SLOPE STAKES	LF	520.000	520.000	
0630	690.0150	SAWING ASPHALT	LF	44.000	44.000	
0640	715.0502	INCENTIVE STRENGTH CONCRETE STRUCTURES	DOL	966.000	966.000	
0650	ASP.1T0A	ON-THE-JOB TRAINING APPRENTICE AT \$5.00/HR	HRS	300.000	300.000	
0660	ASP.1T0G	ON-THE-JOB TRAINING GRADUATE AT \$5.00/HR	HRS	150.000	150.000	

CLEARING AND GRUBBING

STATION	LOCATION	201. 0105 CLEARING STATION	201. 0205 GRUBBING STATION
9+00 - 15+00	SCHWARTZ RD	6	6
TOTALS		6	6

DIVISION	FROM/TO STATION	LOCATION	EXCAVATION COMMON 205. 0100 (1)		SALVAGED/ UNUSABLE PAVEMENT MATERIAL	AVAIL ABLE MATERIAL	UNEXPANDED FILL	EXPANDED FILL	MASS ORDINATE +/- (14)	WASTE (15)	BORROW 208. 0100
			CUT	EBS EXCAVATION				FACTOR 1. 30			
DIVISION 1	8+50 - 10+62	SCHWARTZ RD SOUTH	450	0	59	391	141	183	208	59	0
	11+45 - 15+00	SCHWARTZ RD NORTH	30	0	145	-115	2, 940	3, 823	-3, 937	145	3, 940
DIVISION 1	TOTALS		480	0	204	276	3, 081	4, 006	-3, 729	204	3, 940

- 1) CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL
- 14) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.
- 15) THIS QUANTITY INCLUDES ASPHALT FROM THE EXISTING ROADWAY AND WAS NOT UTILIZED IN THE PROPOSED EMBANKMENT. IT IS CONSIDERED WASTE MATERIAL AND WILL NEED TO BE PROPERLY DISPOSED OF BY THE CONTRACTOR.

BASE AGGREGATE DENSE AND WATER

		305. 0110 BASE AGGREGATE DENSE 3/4-INCH TON	305. 0120 BASE AGGREGATE DENSE 1 1/4-INCH TON	624. 0100 WATER MGAL
STATION TO STATION	LOCATION			
9+00 - STRUCTURE	SCHWARTZ RD	20	350	2. 0
STRUCTURE - 15+00**	SCHWARTZ RD	90	860	5. 0
TOTALS		110	1, 210	7

\*\* I INCLUDES DRI VEWAY

ASPHALTIC ITEMS

		455. 0105 ASPHALTIC MATERIAL PG58-28 TON	455. 0605 TACK COAT GAL	460. 1100 HMA PAVEMENT TYPE E-0. 3 TON
STATION TO STATION	LOCATION			
9+00 - STRUCTURE	SCHWARTZ RD	7	13	120
STRUCTURE - 15+00	SCHWARTZ RD	14	28	260
TOTALS		21	41	380

CONCRETE CURB & GUTTER

		601. 0553 4-INCH SLOPED 36-INCH TYPE D LF
STATION TO STATION	LOCATION	
9+05 - 9+89, LT & RT	SCHWARTZ RD	168
		168

CONCRETE SURFACE DRAINS

STATION	LOCATION	416. 1010 CY
9+82. 54, LT	SCHWARTZ RD	0. 5
9+82. 54, RT	SCHWARTZ RD	0. 5
TOTAL		1

STEEL PLATE BEAM GUARD

STATION TO STATION	LOCATION	614. 2300 MGS GUARDRAIL 3 LF	614. 2500 MGS THREE BEAM TRANSITION LF	614. 2610 MGS GUARDRAIL TERMINAL EAT EACH
9+35.66 - STRUCTURE, TT	SCHWARTZ RD	25	39.4	1
9+35.66 - STRUCTURE, RT	SCHWARTZ RD	25	39.4	1
STRUCTURE - 12+71.78, LT	SCHWARTZ RD	25	39.4	1
STRUCTURE - 12+71.78, RT	SCHWARTZ RD	25	39.4	1
TOTALS		100	157.6	4
ROUNDED TOTALS		100	158	4

TURBIDITY BARRIER

STATION	LOCATION	628. 6005 SY
10+90	SCHWARTZ RD	140
11+20	SCHWARTZ RD	130
TOTAL		270

EROSION CONTROL ITEMS

STATION TO STATION	LOCATION	606. 0200  RIPRAP MEDIUM CY	628. 1504  SILT FENCE LF	628. 1520  SILT FENCE MAINTENANCE LF	628. 1905  MOBILIZATIONS EROSION CONTROL EACH	628. 1910  MOBILIZATIONS EMERGENCY EROSION CONTROL EACH	628. 2008  EROSION MAT URBAN CLASS I TYPE B SY	628. 7504  TEMPORARY DITCH CHECKS LF	645. 0120  GEOTEXTILE FABRIC TYPE HR SY
9+50 - STRUCTURE, LT	SCHWARTZ RD	1.5	70	140	---	---	260	10	3
9+50- STRUCTURE, RT	SCHWARTZ RD	1.5	90	180	---	---	250	10	3
STRUCTURE - 15+00, LT	SCHWARTZ RD	---	310	620	---	---	940	---	---
STRUCTURE - 15+00, RT	SCHWARTZ RD	---	380	760	---	---	830	---	---
UNDISTRIBUTED	SCHWARTZ RD	1	250	500	4	2	500	10	2
TOTALS		4	1,100	2,200	4	2	2,780	30	8

LANDSCAPING

STATION TO STATION	LOCATION	625. 0100  TOPSOIL SY	630. 0120  SEEDING NO 20 LB	630. 0160  SEEDING NO 60 LB	629. 0210  FERTILIZER TYPE B CWT
8+50 - STRUCTURE, LT	SCHWARTZ RD	400	15	---	0.5
8+50 - STRUCTURE, RT	SCHWARTZ RD	400	15	---	0.5
STRUCTURE - 15+00, LT	SCHWARTZ RD	1,030	35	---	1.0
STRUCTURE - 15+00, RT	SCHWARTZ RD	870	30	---	1.0
UNDISTRIBUTED	SCHWARTZ RD	700	25	10	1.0
TOTALS		3,400	120	10	4.0

SIGNS REFLECTIVE TYPE II & POSTS WOOD

STATION	LOCATION	CODE	SIGN SIZE HORIZ X VERT IN X IN	634.0614 POSTS WOOD 4X6-INCH X 14-FT EACH	637.2230 SIGNS TYPE II REFLECTIVE F SF
10+48, LT	SCHWARTZ RD	W5-52R	12 X 36	1	3
10+48, RT	SCHWARTZ RD	W5-52L	12 X 36	1	3
11+59, LT	SCHWARTZ RD	W5-52L	12 X 36	1	3
11+59, RT	SCHWARTZ RD	W5-52R	12 X 36	1	3
TOTALS				4	12

REMOVING SIGNS TYPE II AND REMOVING SMALL SIGN SUPPORTS

STATION	LOCATION	DESCRIPTION	638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH
10+75, LT	SCHWARTZ RD	OBJECT MARKER	1	1
10+75, RT	SCHWARTZ RD	OBJECT MARKER & WEIGHT LIMIT	2	1
11+34, LT	SCHWARTZ RD	OBJECT MARKER	1	1
11+34, RT	SCHWARTZ RD	OBJECT MARKER	1	1
11+70, LT	SCHWARTZ RD	WEIGHT LIMIT	1	1
TOTALS			6	5

CONSTRUCTION STAKING

STATION TO STATION	LOCATION	650.4500 SUBGRADE LF	650.5000 BASE LF	CATEGORY 0020 650.6500 STRUCTURE LAYOUT LS	650.9910 SUPPLEMENTAL CONTROL LS	650.9920 SLOPE STAKES LF
9+00 - 10+62.47	SCHWARTZ RD	165	165	---	---	165
STRUCTURE B-42-127	SCHWARTZ RD	---	---	1	---	---
11+44.97 - 15+00	SCHWARTZ RD	355	355	---	---	355
TOTALS		520	520	1	1	520

TRAFFIC CONTROL

LOCATION	EST. SERVICE PERIOD DAYS	643.0100 TRAFFIC CONTROL 9022-03-71 EACH	643.0300 DRUMS NO DAYS	643.0420 BARRICADES TYPE III NO DAYS	643.0705 WARNING LIGHTS TYPE A NO DAYS	643.0900 SIGNS NO DAYS
PROJECT 9022-03-71	70	1	0 0	18 1,260	36 2,520	14 980
UNDISTRIBUTED	70	0	100	4 280	16 1,120	6 420
TOTALS		1	100	1,540	3,640	1,400

PAVEMENT MARKING PAINT

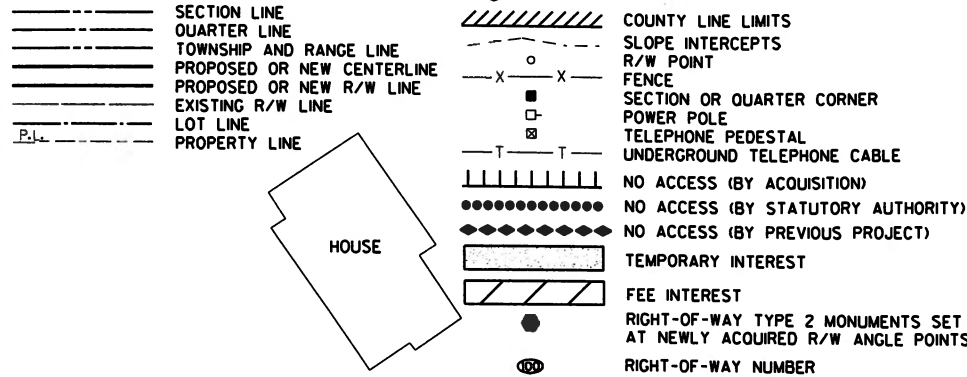
STATION	LOCATION	646.0103 4-INCH DOUBLE YELLOW LF
9+00 - 15+00	SCHWARTZ RD	1,200
TOTAL		1,200

SAWING ASPHALT

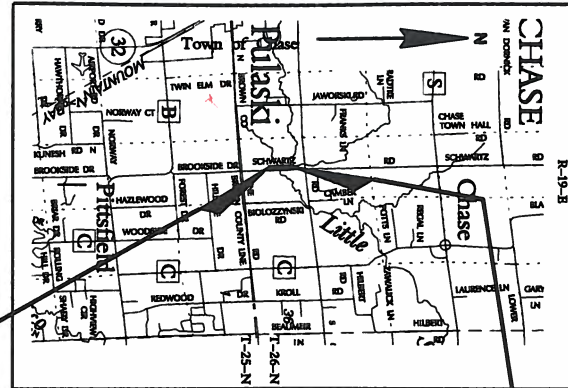
STATION	LOCATION	690.0150 SAWING ASPHALT LF
9+00	SCHWARTZ RD	22
12+25	SCHWARTZ RD	22
TOTAL		44

OCONTO COUNTY

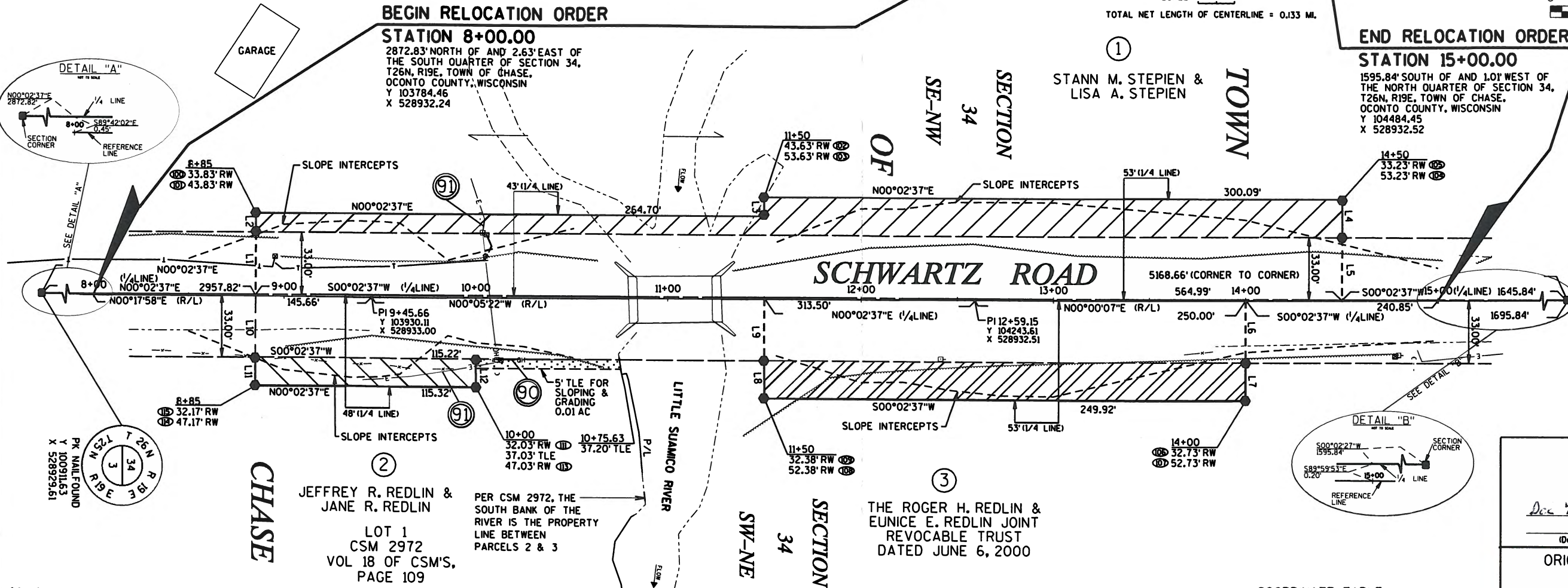
### Conventional Signs and Abbreviations



AC ACRES  
Δ CENTRAL ANGLE  
C/L CENTERLINE  
COR. CORNER  
CTH COUNTY TRUNK HIGHWAY  
D DEGREE OF CURVE  
E EAST  
L LENGTH OF CURVE  
LC LONG CHORD  
LCB LONG CHORD BEARING  
MI MILE  
N NORTH  
PC POINT OF CURVATURE  
PI POINT OF INTERSECTION  
PT POINT OF TANGENCY  
PLE PERMANENT LIMITED EASEMENT  
P/L PROPERTY LINE  
R RADIUS  
R/L RADIUS LINE  
R/W RIGHT OF WAY  
1/4 LINE QUARTER LINE  
1/16 LINE SIXTEENTH LINE  
S SOUTH  
SEC SECTION  
SEC LINE SECTION LINE  
STH STATE TRUNK HIGHWAY  
SF SQUARE FEET  
STA STATION  
T TOWN  
T TANGENT LENGTH OF CURVE  
TI TEMPORARY INTEREST  
USH UNITED STATES HIGHWAY  
W WEST



R/W PROJECT NUMBER	9022-03-00	SHEET NUMBER	4.1	TOTAL SHEETS	1
FEDERAL PROJECT NUMBER					
PLAT OF RIGHT-OF-WAY REQUIRED FOR TOWN OF CHASE, SCHWARTZ ROAD LITTLE SUAMICO BRIDGE AND APPROACHES TOWN OF CHASE OCONTO COUNTY					
CONSTRUCTION PROJECT NUMBER 9022-03-71					



LINE TABLE		
LINE	BEARING	LENGTH
L1	N89°42'02\"W	33.00'
L2	N89°42'02\"W	10.00'
L3	S89°54'38\"W	10.00'
L4	S89°59'53\"E	20.00'
L5	S89°59'53\"E	33.00'
L6	S89°59'53\"E	33.00'
L7	S89°59'53\"E	20.00'
L8	S89°54'38\"W	20.00'
L9	S89°54'38\"W	33.00'
L10	S89°42'02\"E	33.00'
L11	S89°42'02\"E	15.00'
L12	S89°54'38\"W	15.00'

**Notes:**  
POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES (OCONTO COUNTY), NAD 83 (2007) IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.  
RIGHT-OF-WAY MONUMENTS ARE TYPE 2 (TYPICALLY 3/4\" X 24\" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.  
RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY.  
LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY OR OTHER SURVEYS OF PUBLIC RECORD, OTHER INFORMATION IS PROVIDED TO SUPPLEMENT THE BASIC PERIMETER DESCRIPTION AND SHALL NOT BE CONSTRUED TO PREVAIL OVER THE PERIMETER DESCRIPTION.  
THE REFERENCE LINE SHOWN ON THIS PLAT IS INTENDED FOR CONSTRUCTION ONLY AND NOT R/W CENTERLINE.  
THE RIGHT-OF-WAY IS BASED ON A OCONTO COUNTY CERTIFIED SURVEY MAPS 2972 AND 4145, BEING 66' FOOT R/W WIDE CENTERED ON 1/4\" LINE.  
ON PARCEL 2, BEING LOT 1, CSM 2972, THE EXISTING RIGHT-OF-WAY WAS DEDICATED PER THE CSM  
A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRES FOR SUCH PURPOSES, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. ALL TLE'S EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

### SCHEDULE OF LANDS AND INTERESTS

PARCEL NO.	OWNER	INTEREST REQUIRED	RIGHT-OF-WAY			TLE AREA
			NEW	EXISTING	TOTAL	
1	STANN M. STEPIEN & LISA A. STEPIEN	FEE	0.20 AC	0.43 AC	0.63 AC	----
2	JEFFREY R. REDLIN & JANE R. REDLIN	FEE TLE	0.04 AC	----	0.04 AC	0.01 AC
3	THE ROGER H. REDLIN & EUNICE E. REDLIN JOINT REVOCABLE TRUST DATED JUNE 6, 2000	FEE	0.11 AC	0.19 AC	0.30 AC	----

### UTILITY INTEREST REQUIRED

UTILITY NO.	OWNER	INTEREST REQUIRED
90	NORTHEAST TELEPHONE	RELEASE OF RIGHTS
91	WISCONSIN PUBLIC SERVICE CORPORATION	RELEASE OF RIGHTS

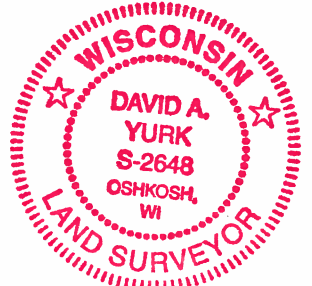
### COORDINATE TABLE

POINT	Y	X
100	103869.63	528898.85
101	103869.68	528888.85
102	104134.39	528889.05
103	104134.37	528879.05
104	104434.46	528879.28
105	104434.45	528899.28
106	104384.45	528965.24
107	104384.45	528985.24
108	104134.54	528985.05
109	104134.50	528965.05
111	103984.50	528964.94
113	103984.53	528979.94
114	103869.21	528979.85
115	103869.29	528964.85

ACCEPTED FOR  
TOWN OF CHASE  
Dec 4-2013  
(Date) (Signature & Title of Official)

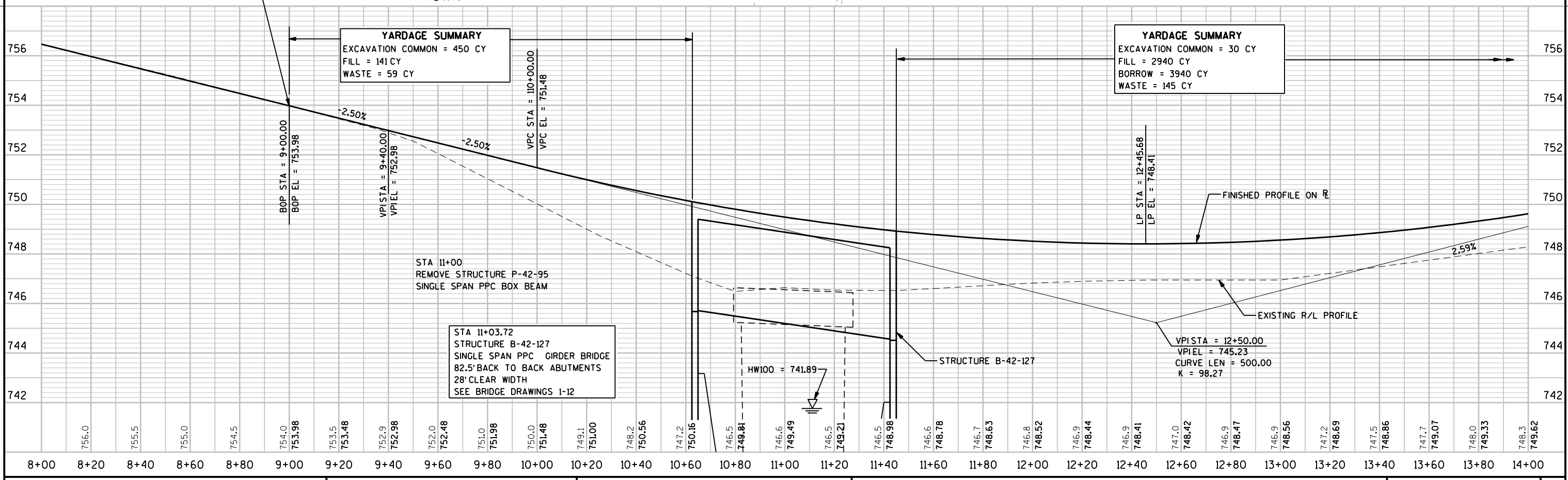
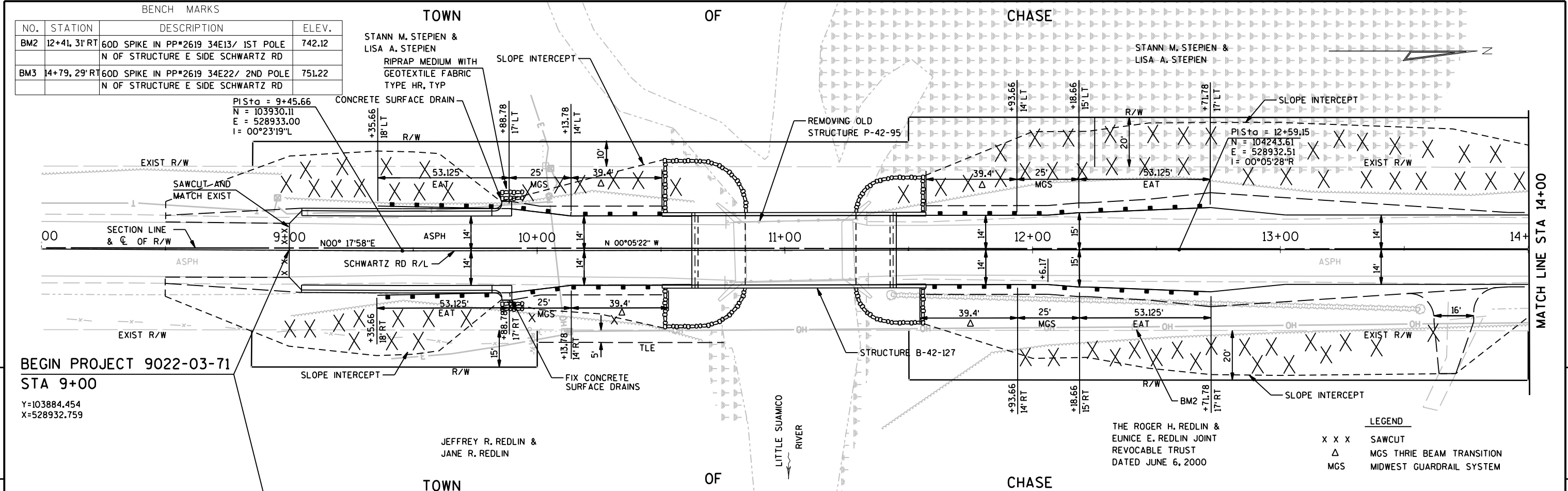
ORIGINAL PLANS PREPARED BY

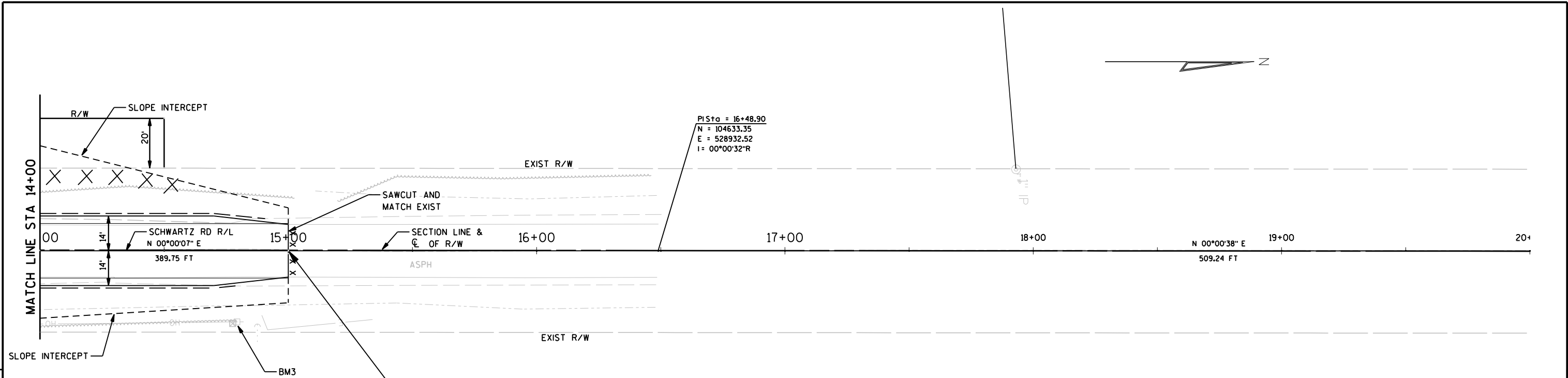
OMNI  
ASSOCIATES  
APPLETON, WISCONSIN



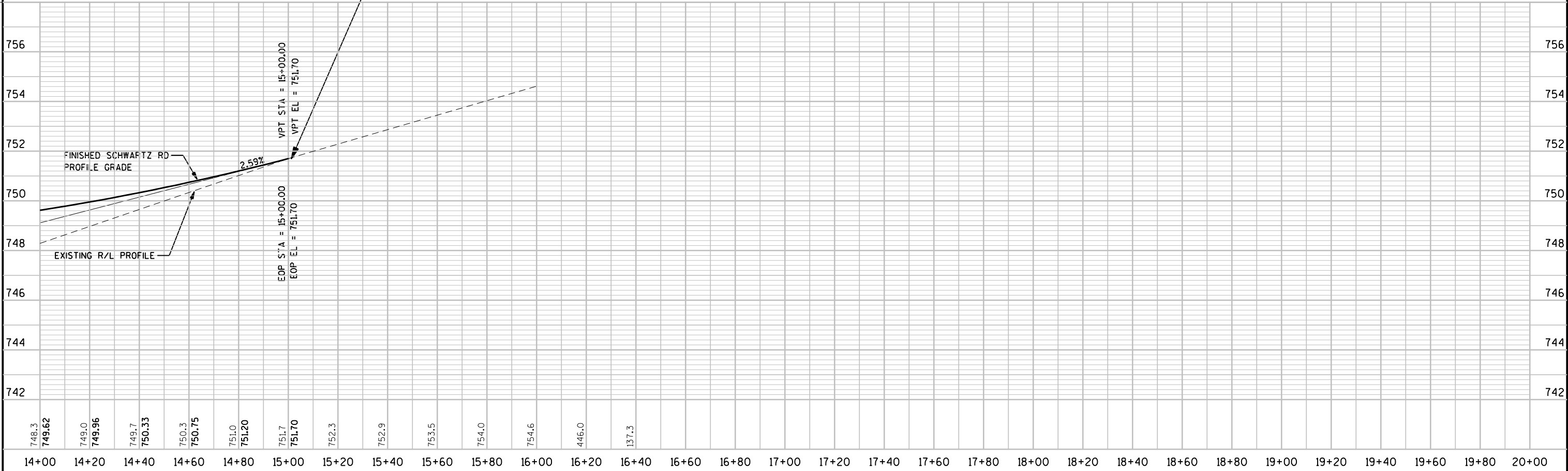
12-2-2013  
(Date) (Signature)







END PROJECT 9022-03-71  
STA 15+00



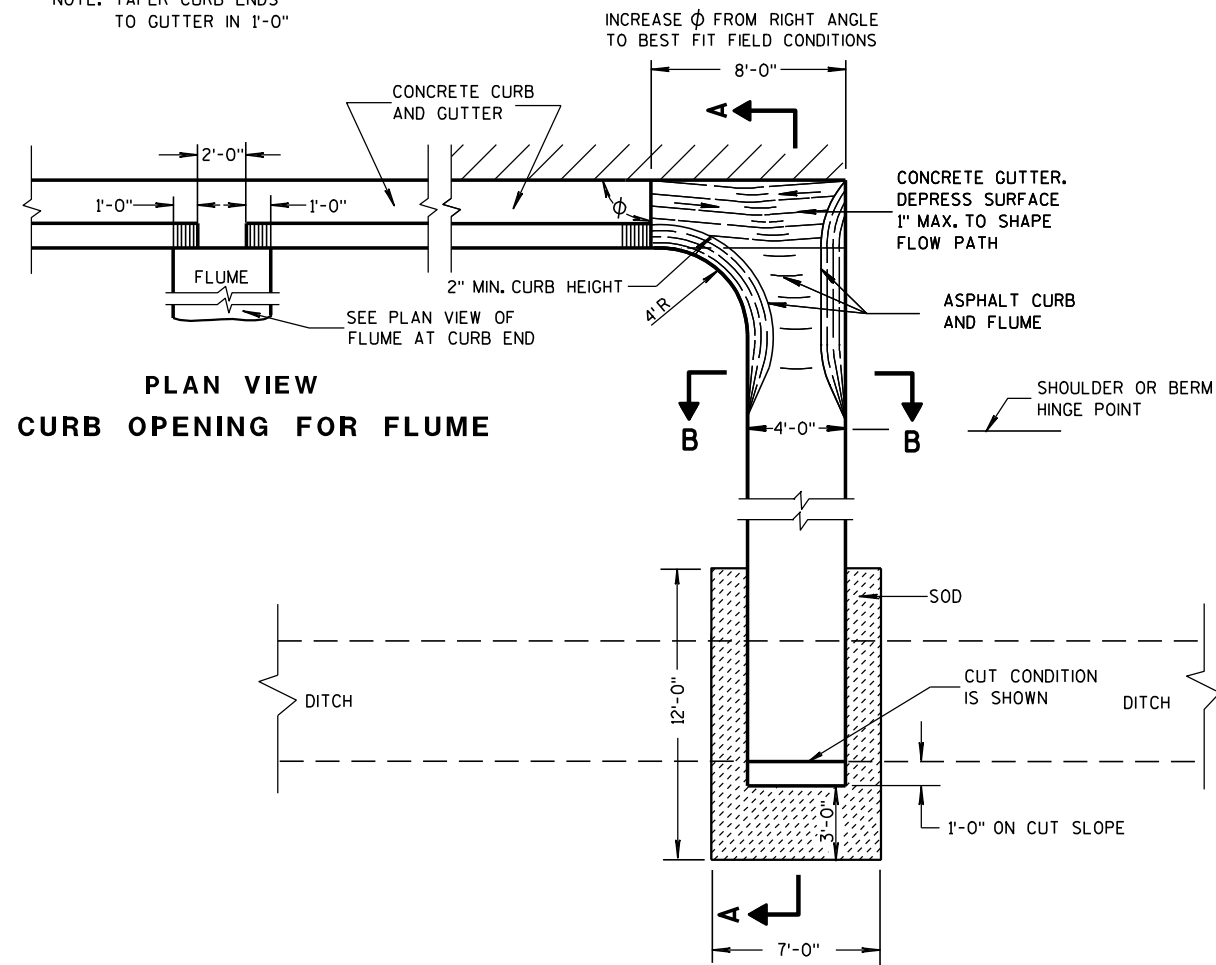
Standard Detail Drawing List

08D01-17	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
12A03-10	NAME PLATE (STRUCTURES)
14B42-02A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-02B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-02C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-01A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-01B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-01C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-03A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-05A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-05B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C03-02	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C06-06	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-16A	PAVEMENT MARKING (MAINLINE)



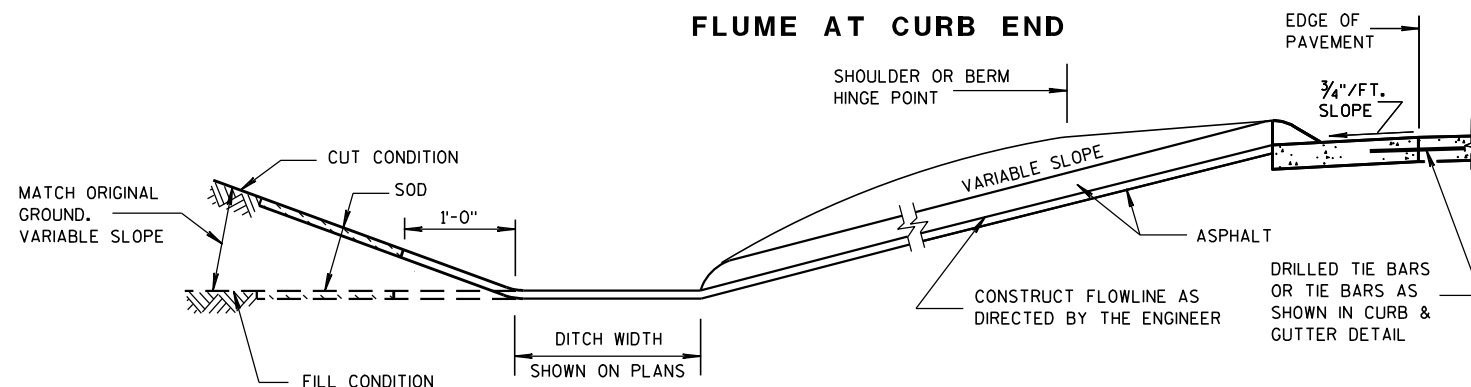
## ASPHALTIC FLUME

NOTE: TAPER CURB ENDS  
TO GUTTER IN 1'-0"

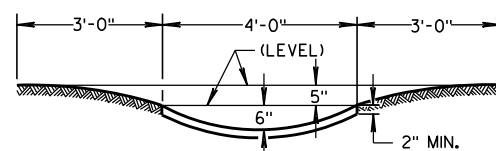


PLAN VIEW  
CURB OPENING FOR FLUME

PLAN VIEW  
FLUME AT CURB END



SECTION A-A



SECTION B-B

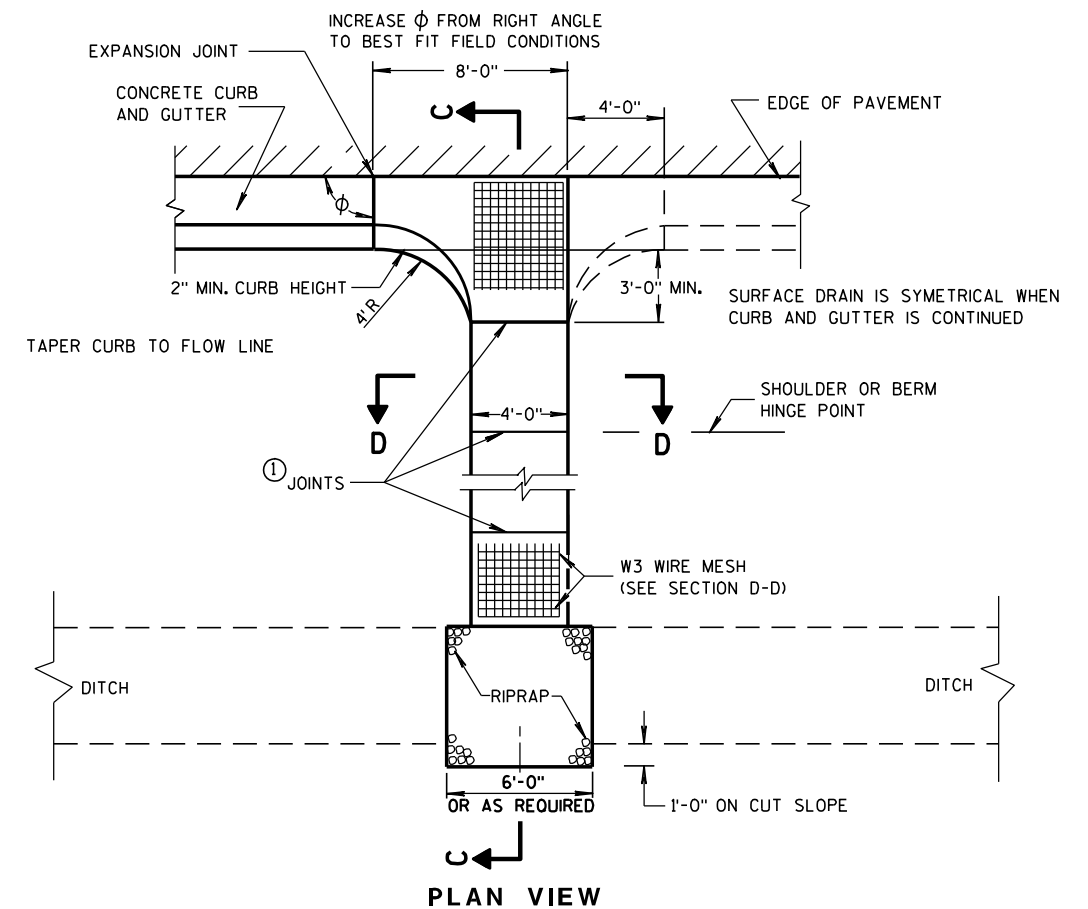
## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

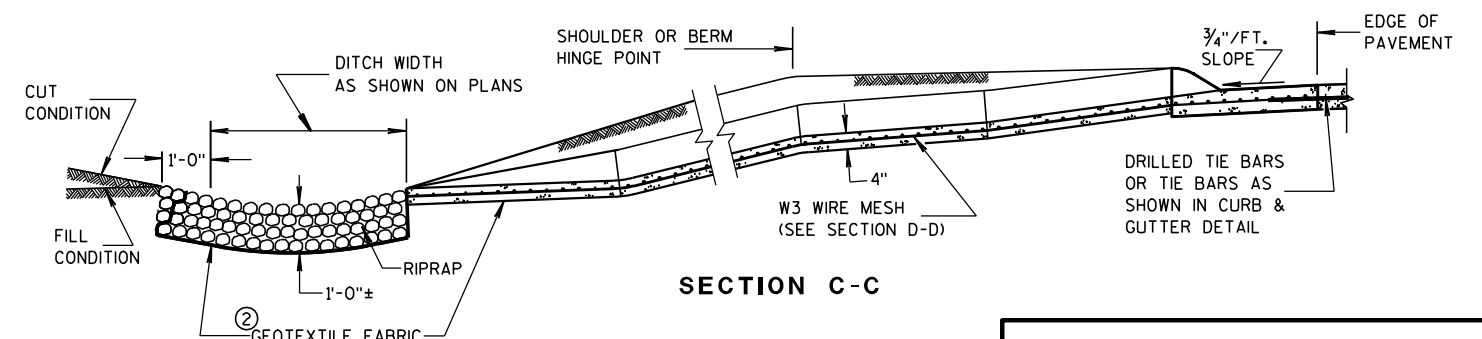
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE  $\frac{1}{8}$  TO  $\frac{1}{4}$  INCH WIDE BY  $1\frac{1}{2}$  INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

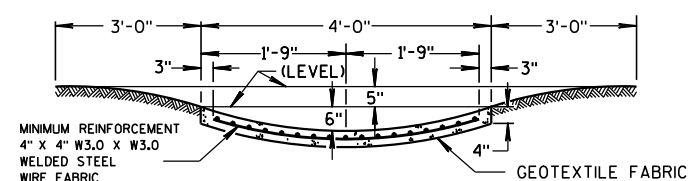
## ③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

## CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

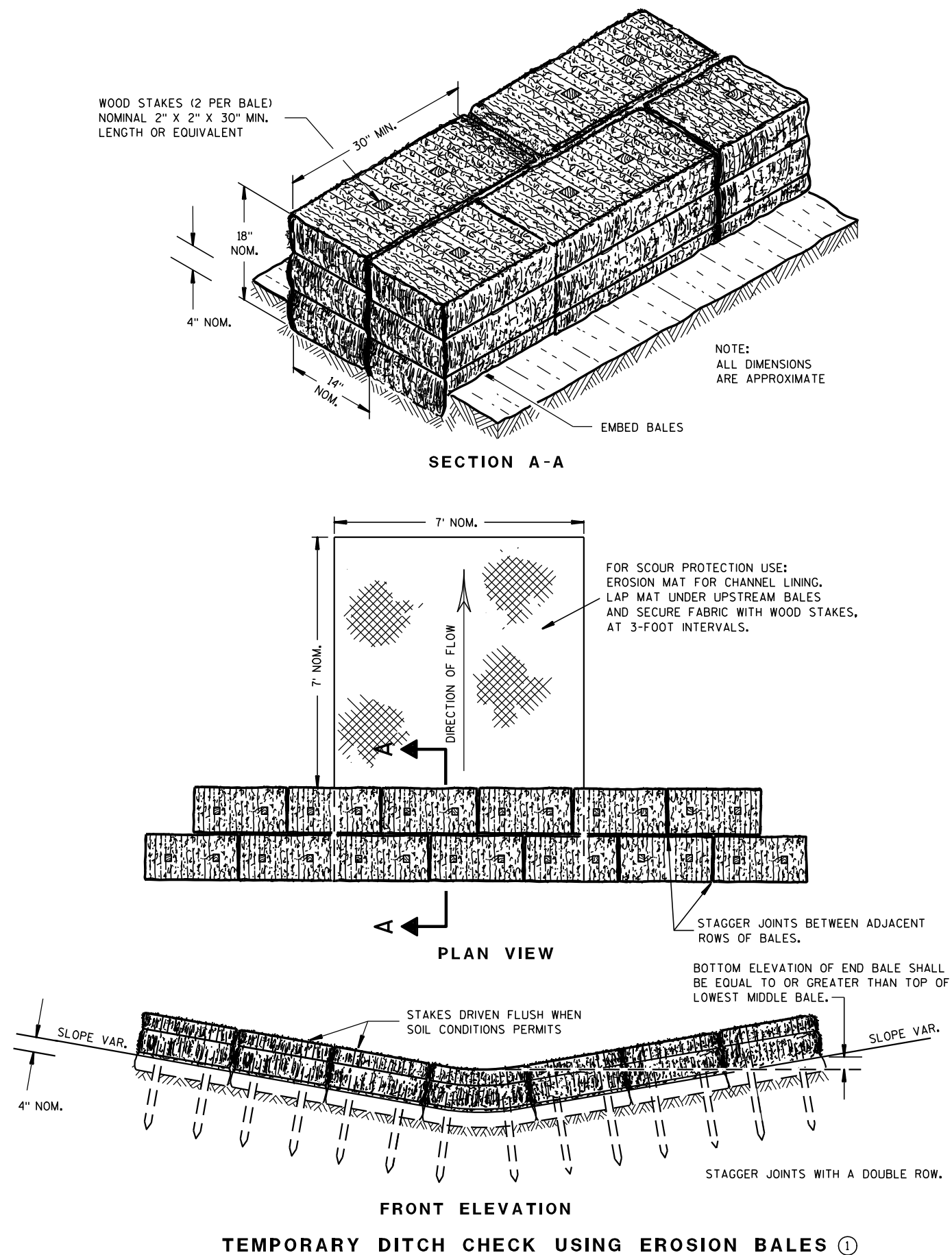
9-4-08

DATE

FHWA

/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER

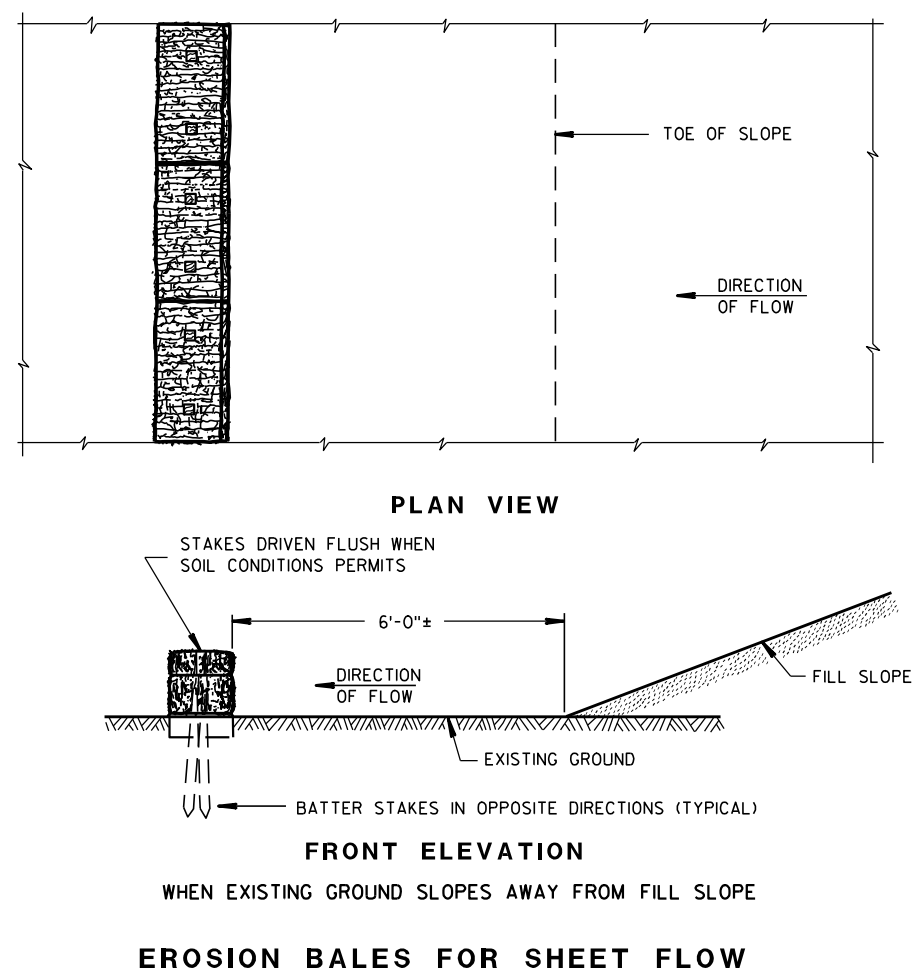
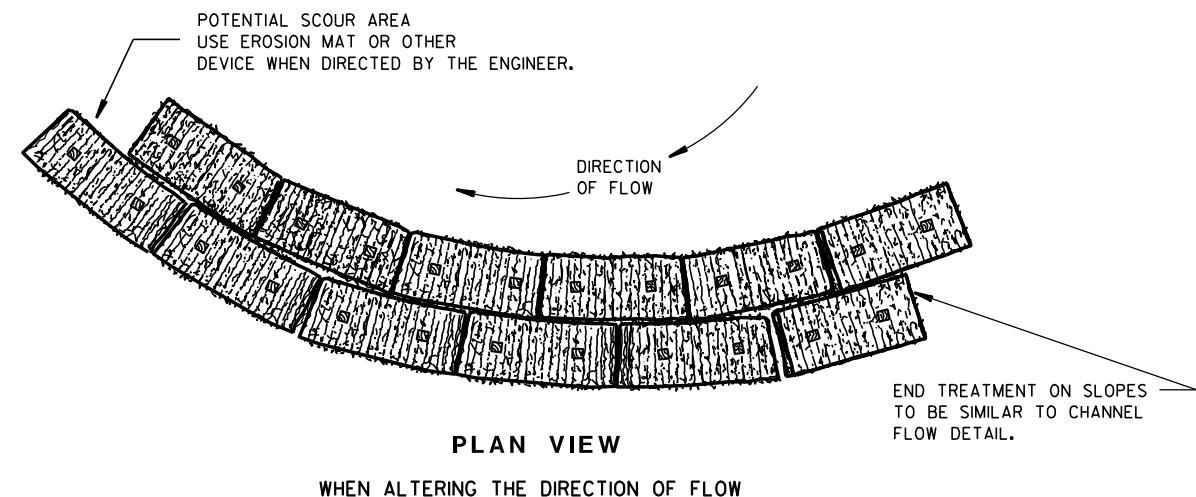




## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

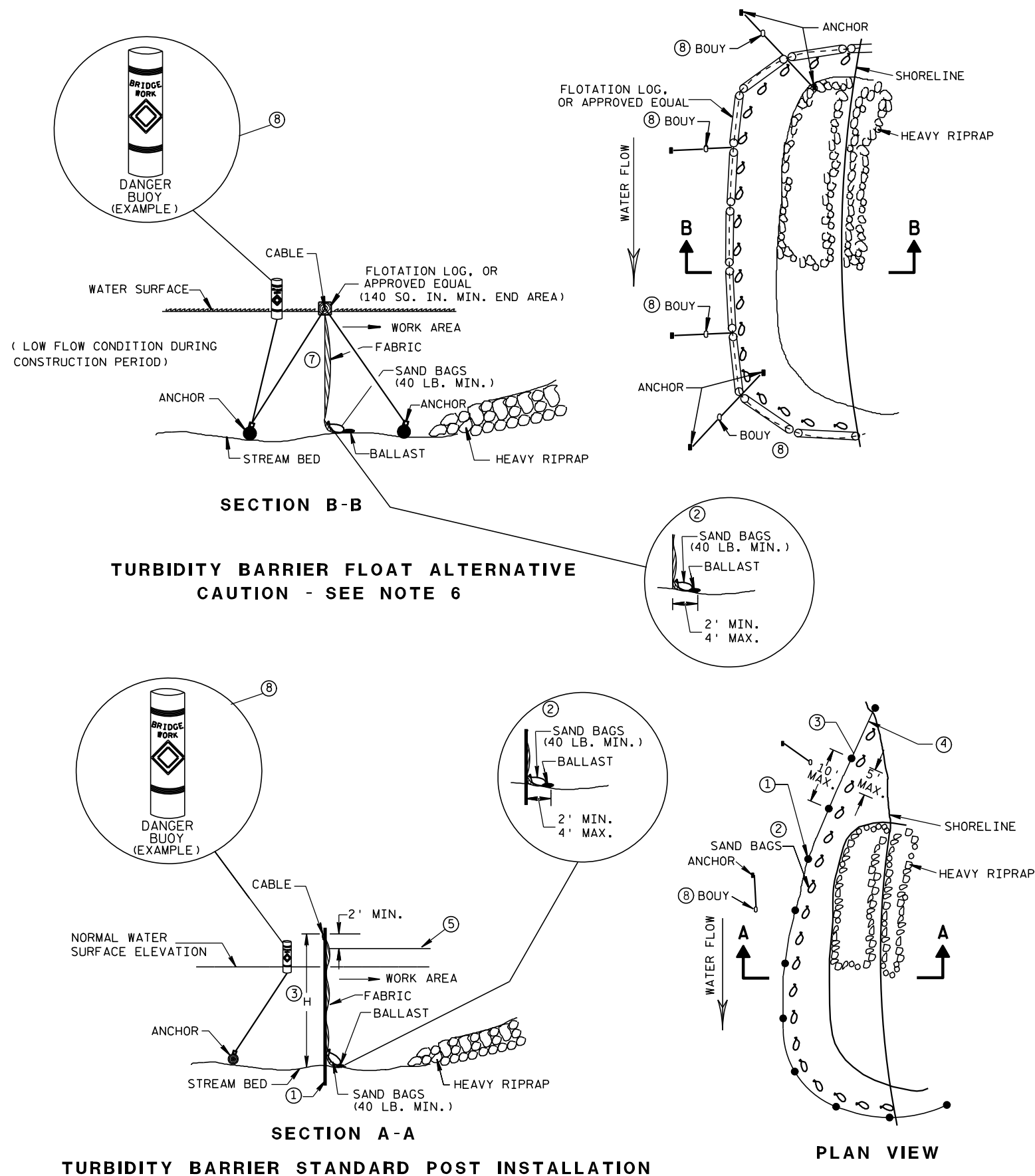
FHWA



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<p><b>SILT FENCE</b></p>	
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED 4-29-05 DATE</p>	<p>/s/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER</p>

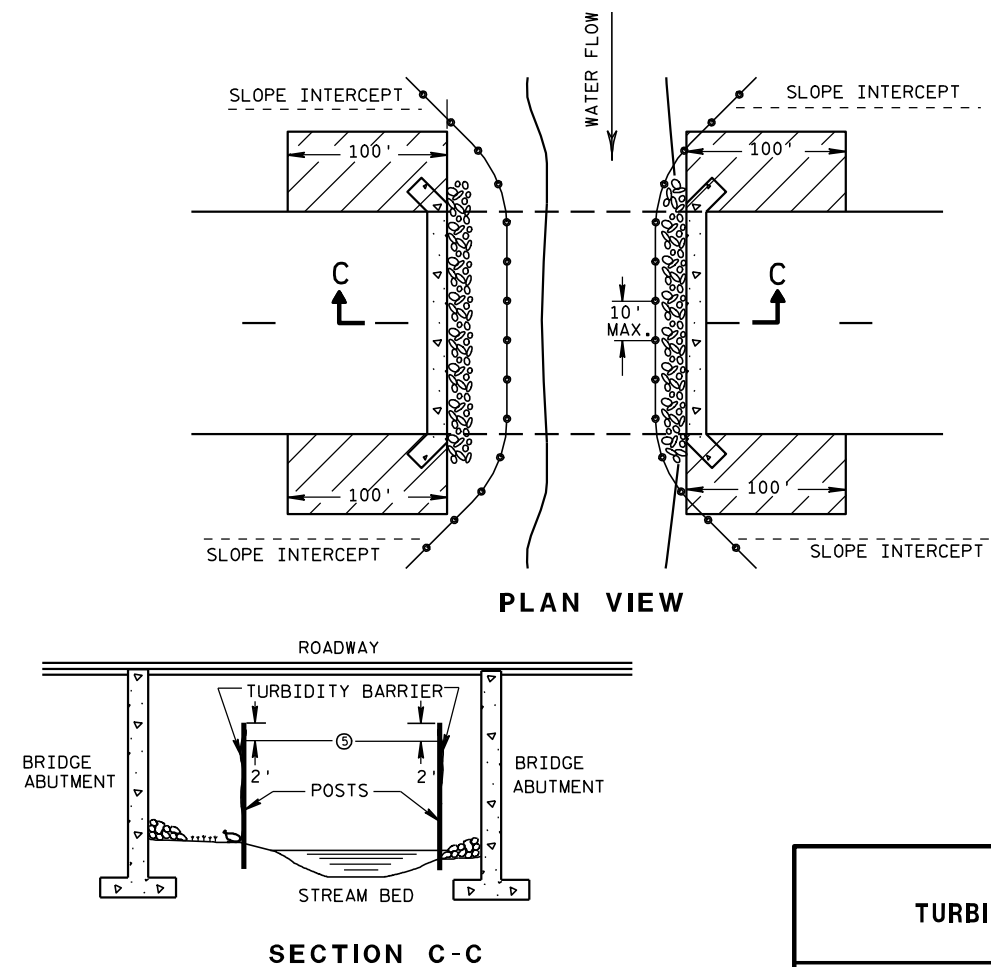


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

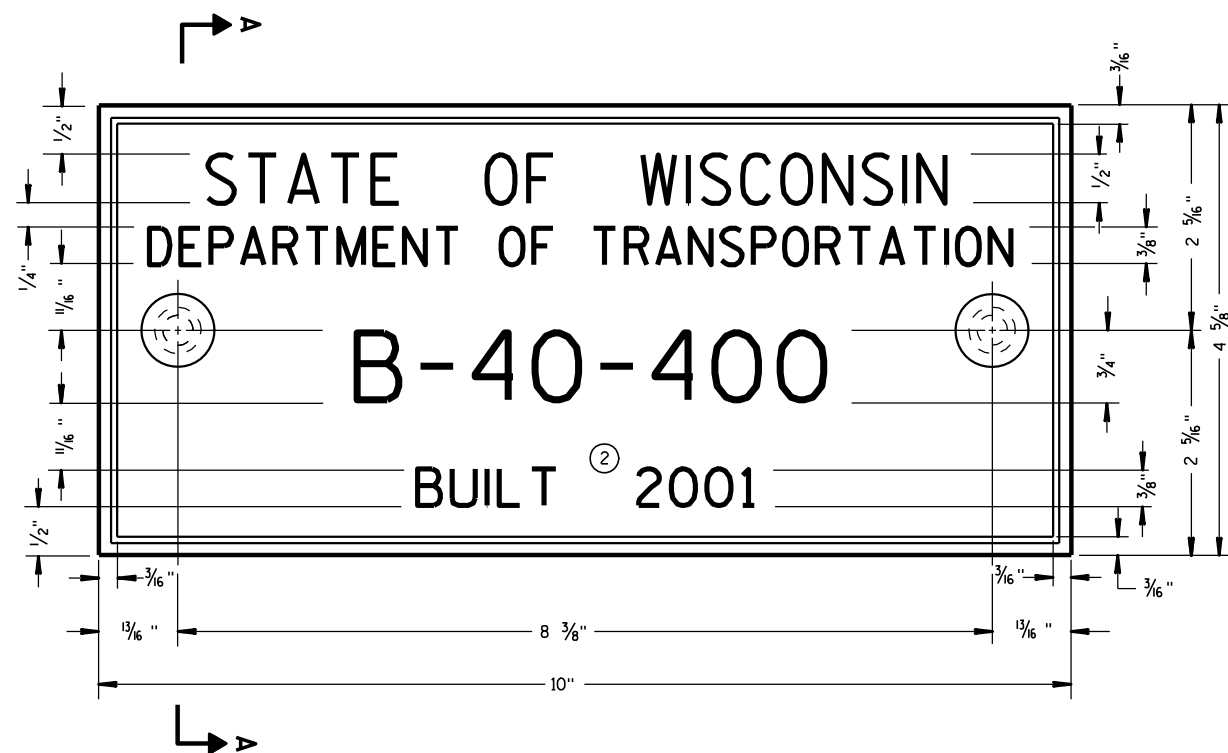
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

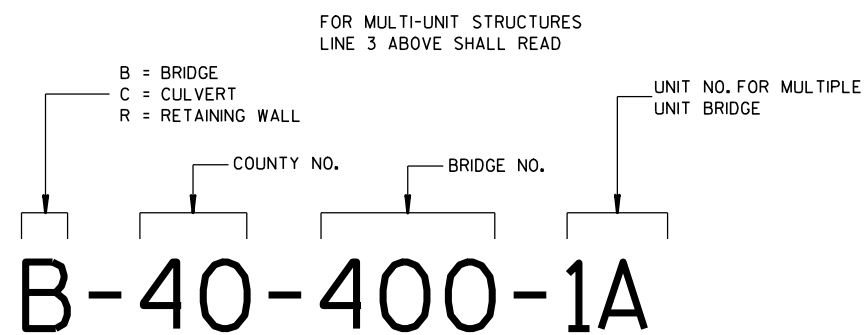
6/04/02  
DATE

FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



**TYPICAL NAME PLATE**  
(BRIDGES, CULVERTS, AND RETAINING WALLS)



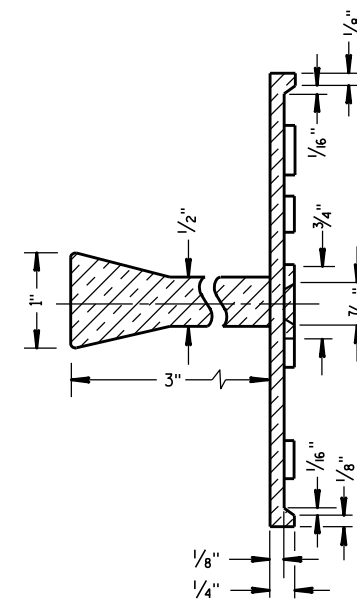
**NUMBERING DESIGNATION  
MULTI-UNIT STRUCTURES**

## GENERAL NOTES

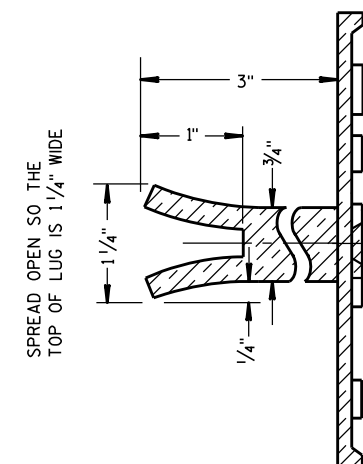
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

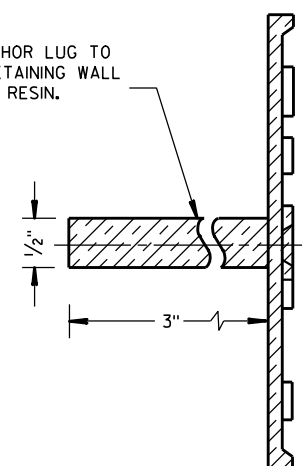


**SECTION A-A**



**ALTERNATE LUG**

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



**ALTERNATE LUG**  
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE  
(STRUCTURES)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

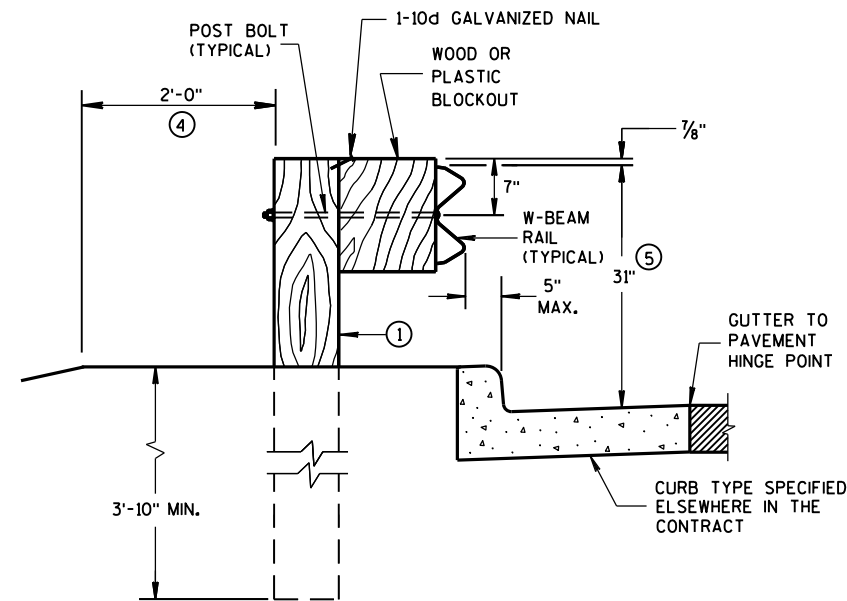
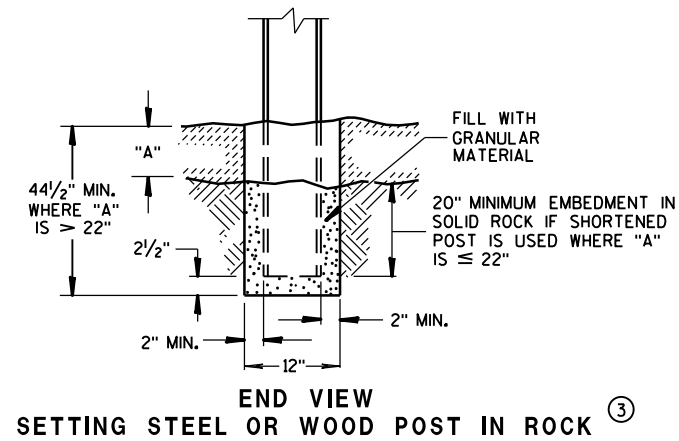
3/26/10  
DATE

FHWA

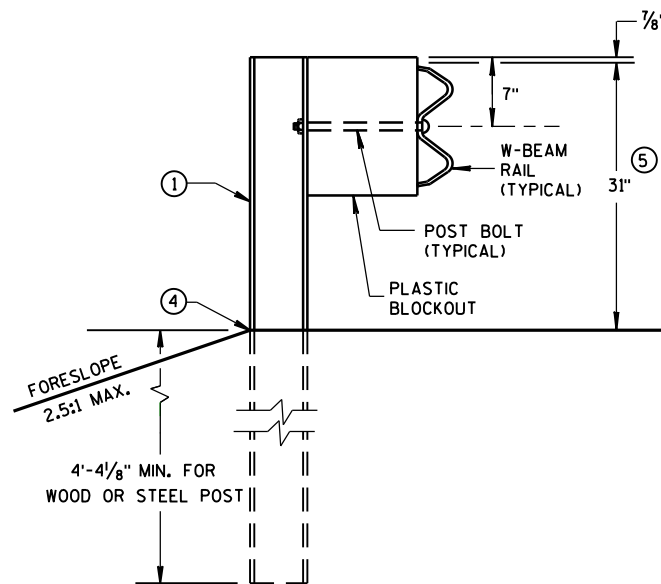
/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

**S.D.D. 14 B 42-2a**

- S.D.D. 14 B 42-2a**

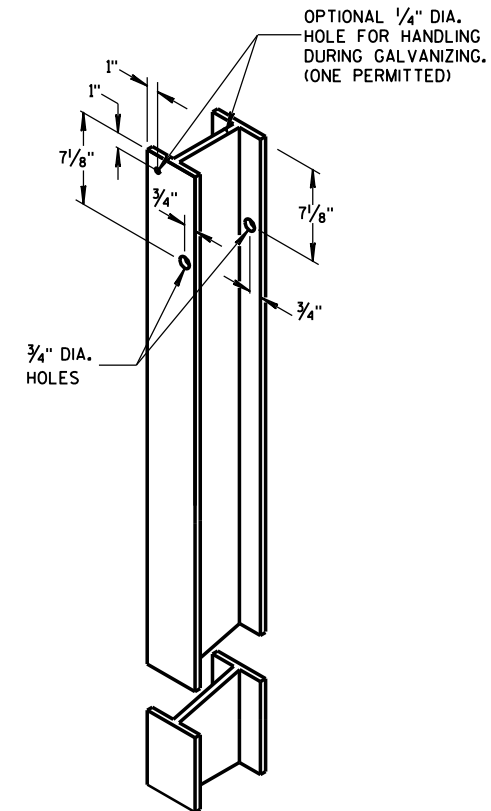


END VIEW  
LOCATED ALONG A CURBED ROADWAY

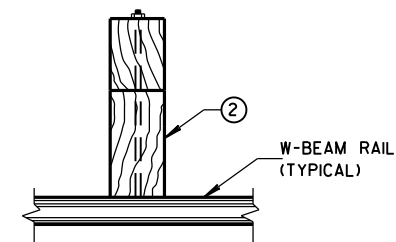


END VIEW

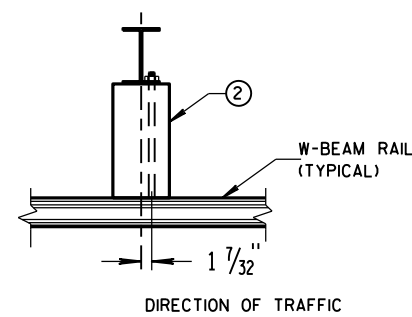
MGS LONGER POST AT HALFPOST SPACING W BEAM (K)



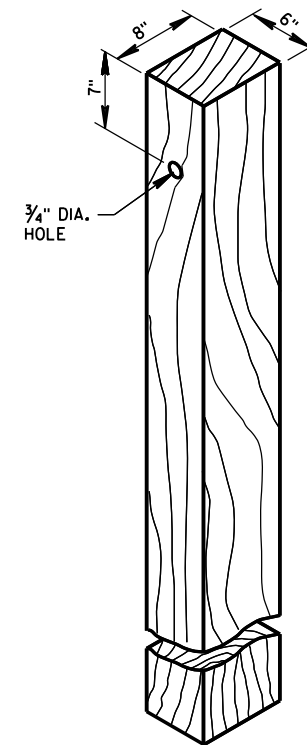
**STEEL POST &  
HOLE PUNCHING DETAIL  
(w6X9)<sup>①</sup>**



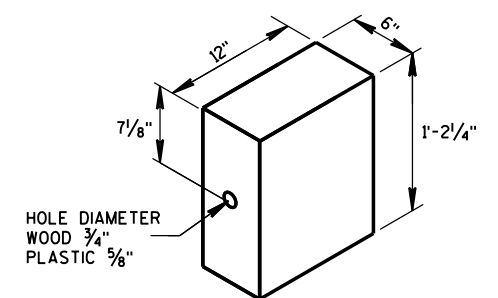
**PLAN VIEW**  
**WOOD POST,**  
**BLOCKOUT & BEAM**



PLAN VIEW  
STEEL POST,  
PLASTIC BLOCKOUT & BEAM

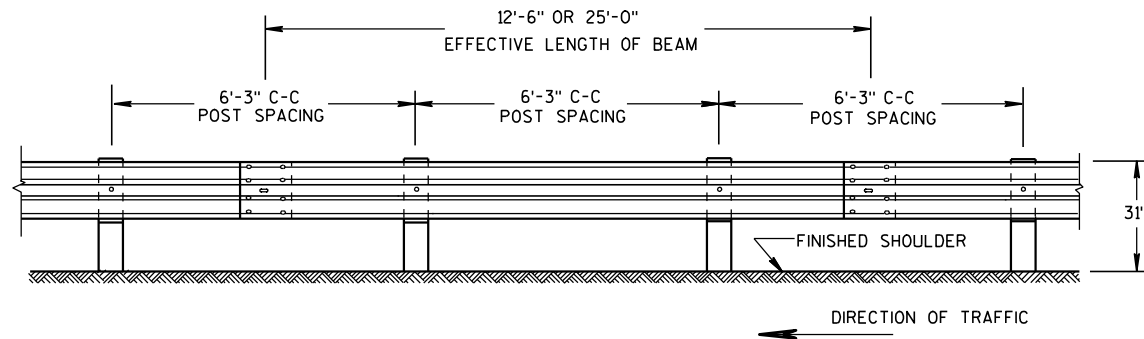


**WOOD POST**  
**(6" X 8") NOMINAL** <sup>①</sup>

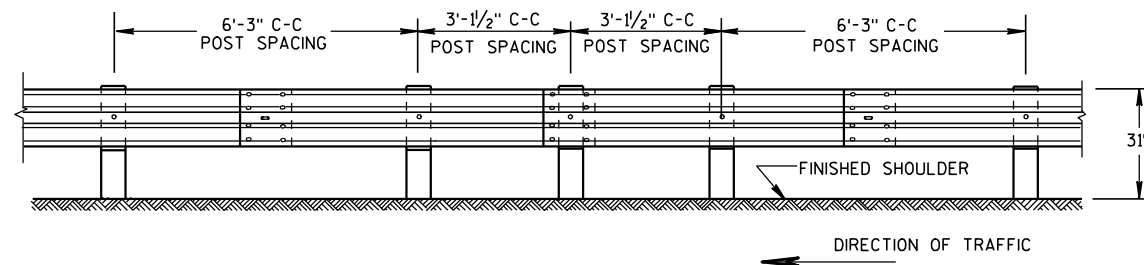


**WOOD OR  
PLASTIC BLOCKOUT** ②

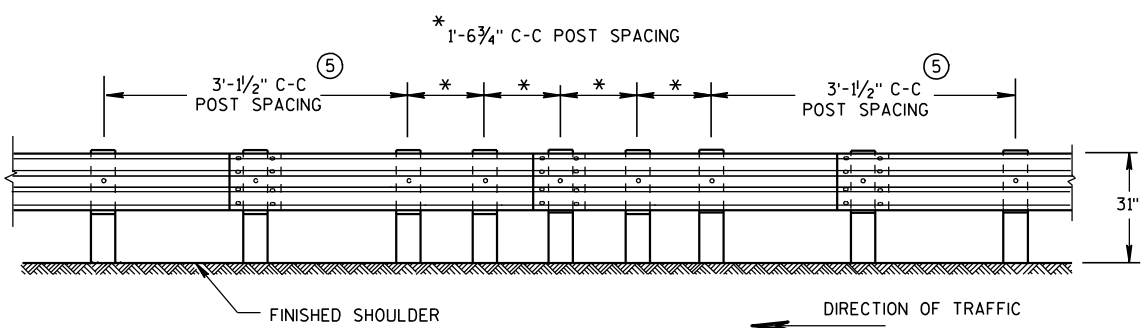




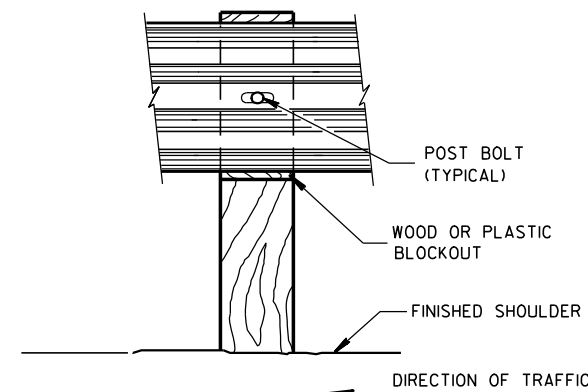
**FRONT VIEW**  
**POST SPACING STANDARD INSTALLATION**



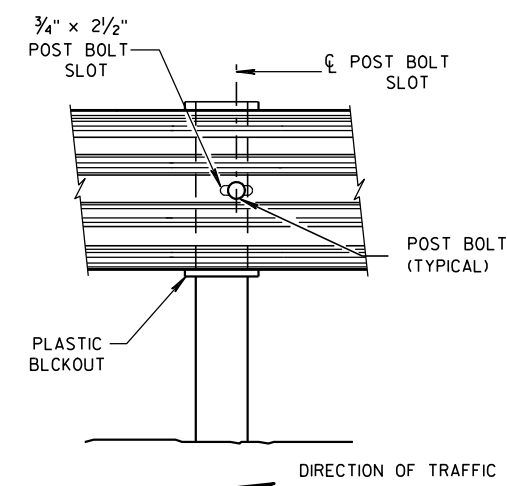
**FRONT VIEW**  
**HALF POST SPACING (HS) AND  
HALF POST SPACING WITH LONGER POSTS (K)**



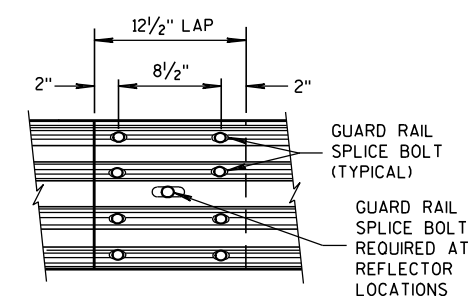
**FRONT VIEW**  
**QUARTER POST SPACING (QS)**



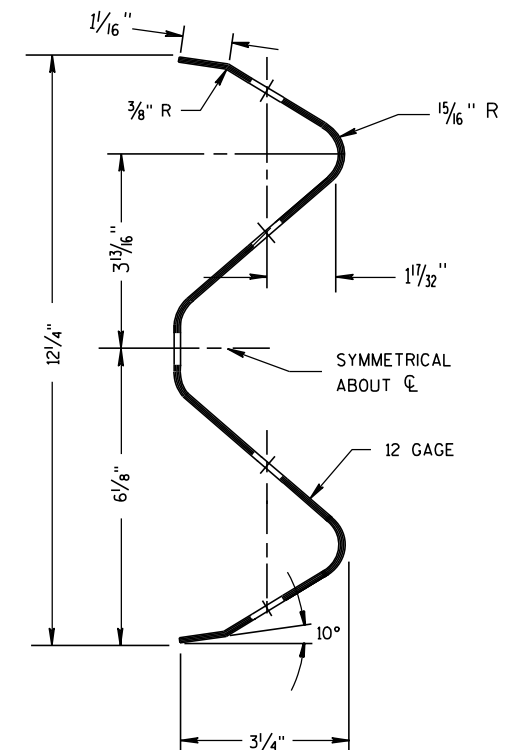
**FRONT VIEW AT WOOD POST**



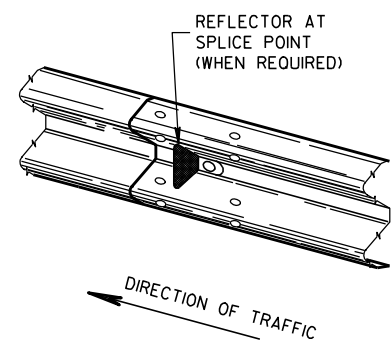
**FRONT VIEW AT STEEL POST**



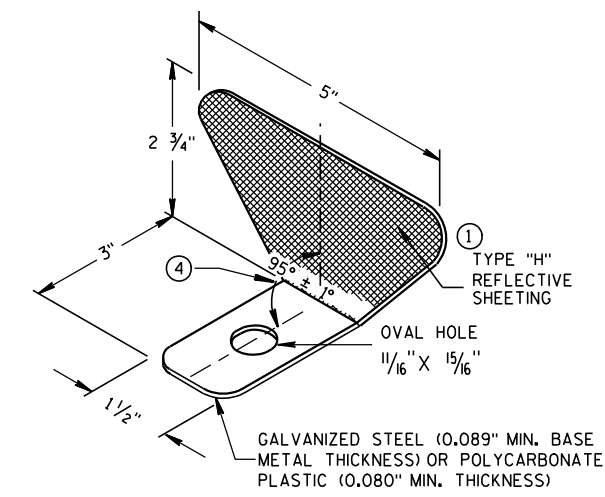
**FRONT VIEW  
MID-SPAN BEAM SPLICE**



**SECTION THRU W-BEAM RAIL**



**ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION**



**GENERAL NOTES**

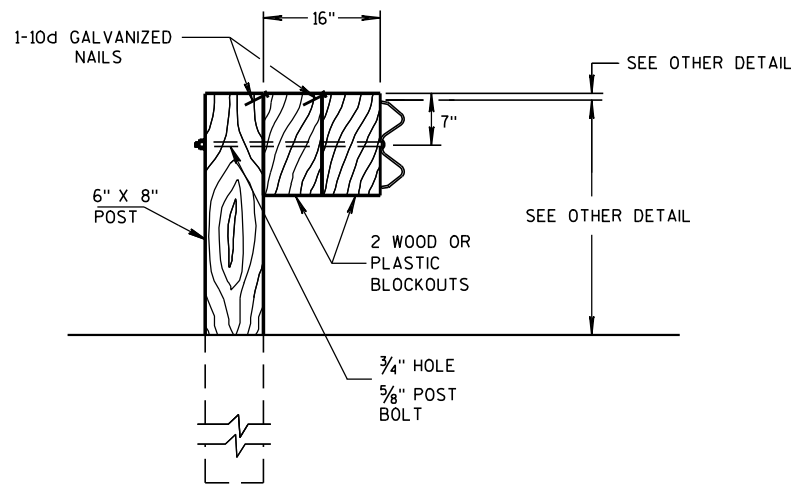
- ① PROVIDE TYPE "H" SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH TYPE "H" YELLOW REFLECTIVE SHEETING.
  - ② DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
  - ③ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
  - ④ PROVIDE AN ANGLE OF BEND OF 90° ± 1° FOR TWO-SIDED REFLECTORS.
  - ⑤ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 5/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.

**REFLECTOR SPACING**

	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1 ③	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2 ④	3
	> 200'	100' C-C	2	

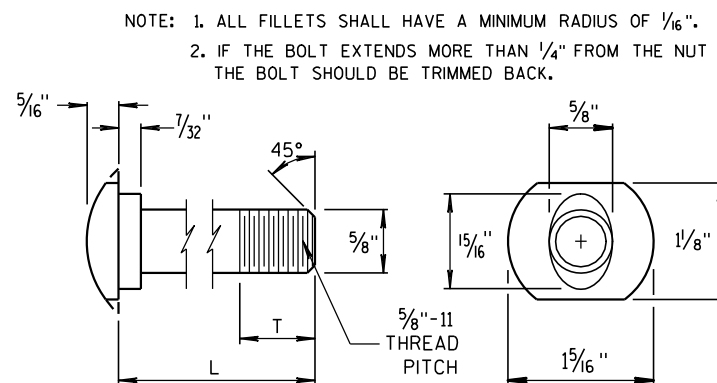
**MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

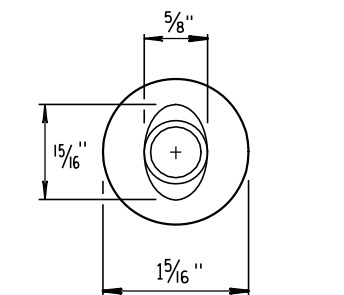


### DETAIL FOR 16" BLOCKOUT DEPTH

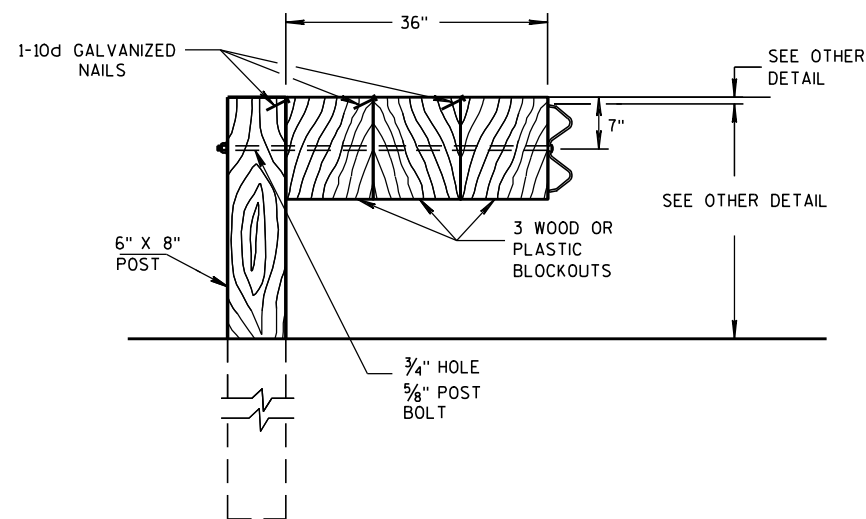
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



POST BOLT TABLE



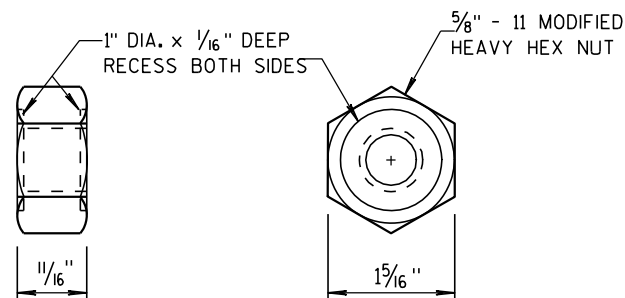
ALTERNATE BOLT HEAD



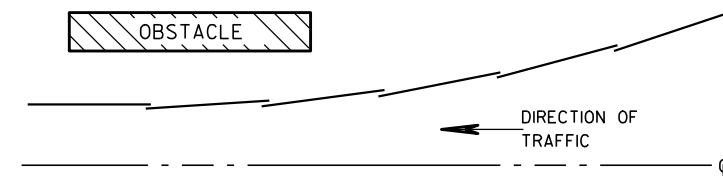
### DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

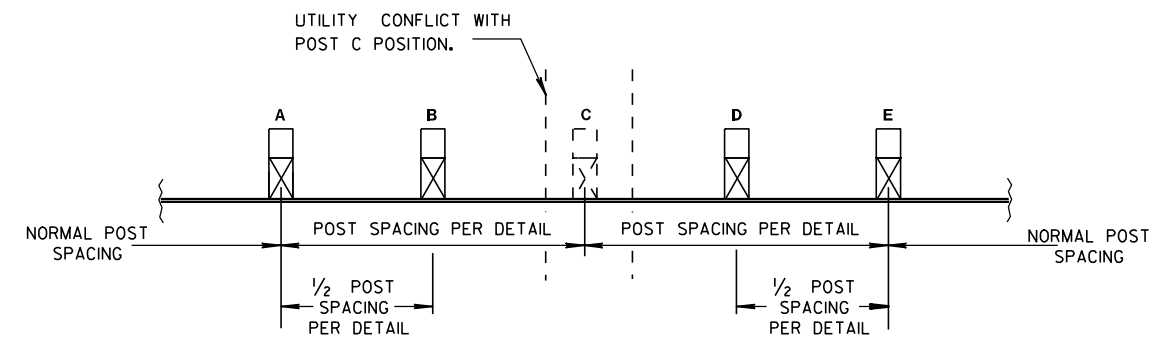
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



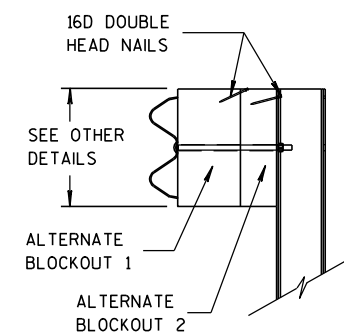
POST BOLT AND RECESS NUT



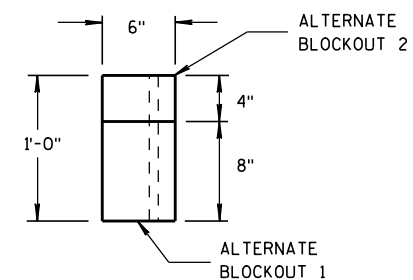
PLAN VIEW  
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS  
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

11/15/2011  
DATE

FHWA

/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER

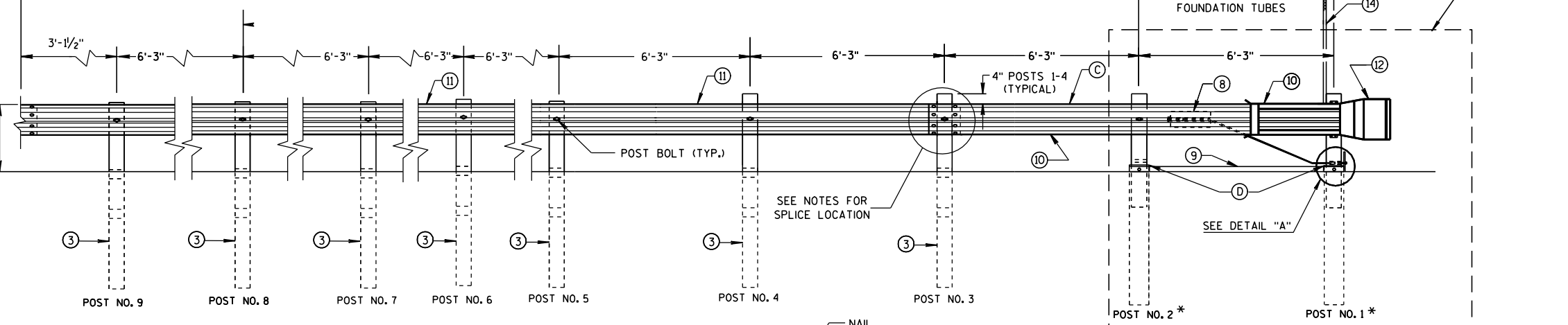
## 6

- S.D.D. 14 B 44-1a**

\* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3  
THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE (+ 3/4")



A circular inset diagram showing a cross-section of a wooden board. A nail is being driven into the board from the right. A hammer is shown in the process of driving the nail. The wood grain is visible, and the nail is shown passing through the board. Labels include 'NAIL' pointing to the nail head, and circled letters 'B', '5', and 'E' pointing to different parts of the assembly.

The diagram illustrates the cross-section of a bridge pier and abutment. The pier is shown on the left, with a vertical pile (14) extending upwards. The abutment is on the right, with a sloped embankment (2) and a horizontal shoulder (1). The shoulder has a hinge point (6) and a slope of 10:1 or flatter. The embankment has a slope of 4:1 or flatter. The pier is labeled with 'EDGE OF SHOULDER' and '2'-0" OFFSET TO FACE OF RAIL'. A detail view 'DETAIL "A"' shows a close-up of the hinge point (6) and the shoulder (1). The detail view shows a cross-section of the hinge point with a bolt (6) and a nut (12). The shoulder (1) is labeled 'SHOULDER HINGE POINT' and 'SLOPE 4:1 OR FLATTER'. The embankment (2) is labeled 'SLOPE 10:1 OR FLATTER' and 'NORMAL SLOPE'.

**DETAIL "A"**

EDGE OF SHOULDER  
2'-0" OFFSET TO  
FACE OF RAIL

5'-0" MIN.  
TO HINGE POINT

SHOULDER  
HINGE POINT  
SLOPE 4:1  
OR FLATTER

SLOPE 10:1  
OR FLATTER

NORMAL SLOPE

NAILS

14

13

1

2

6

12

F

FINISHED GROUND ELEVATION

BOTTOM OF STRUT IS PLACED FLUSH WITH AND PARALLEL TO THE FINISHED SURFACE

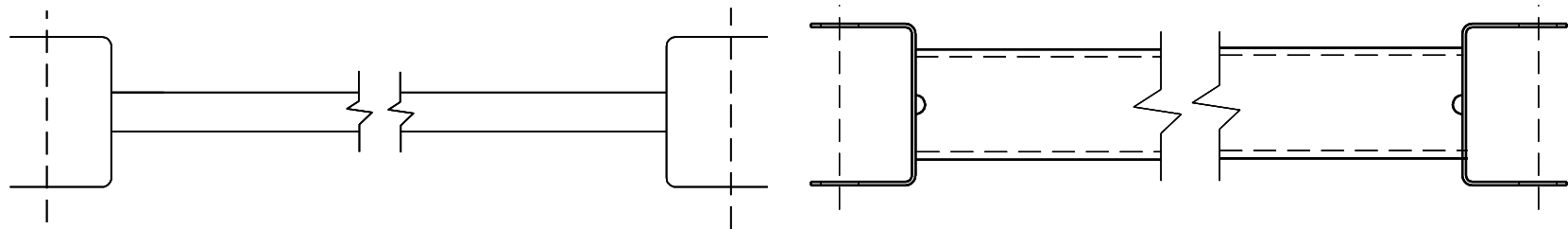
POST NO. 2 \*

**DETAIL "B"**

POST NO. 1 \*

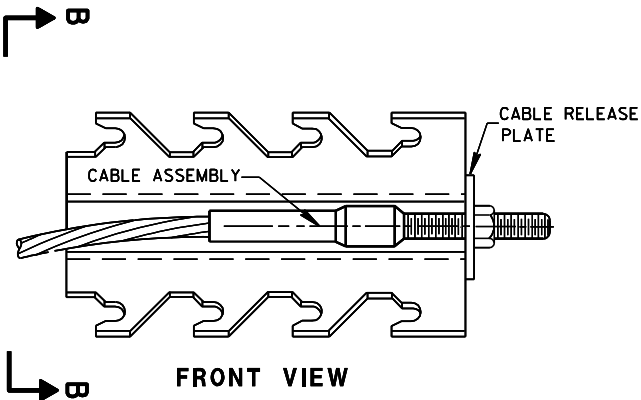
**MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



GENERIC GROUND STRUT

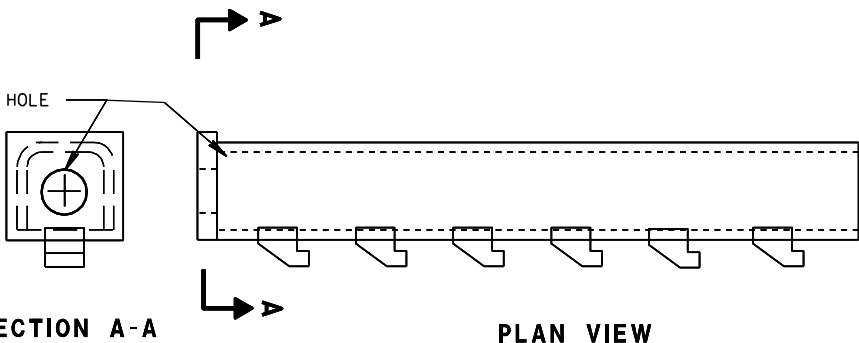
9 H



SECTION B-B

GENERIC ANCHOR CABLE BOX

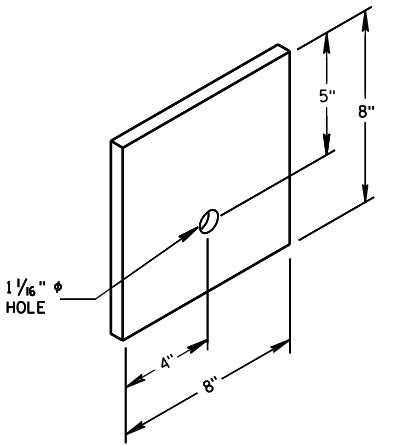
8 H



PLAN VIEW

BILL OF MATERIALS

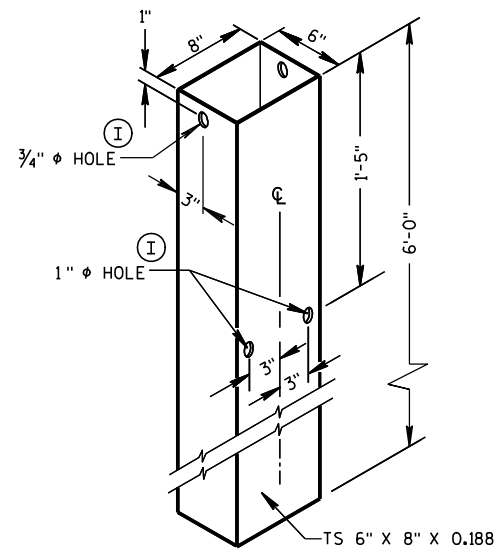
PART NO.	DESCRIPTION
	MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL, MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE H (ONLY THE SHEETING IS SUPPLIED BY THE MANUFACTURER)
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



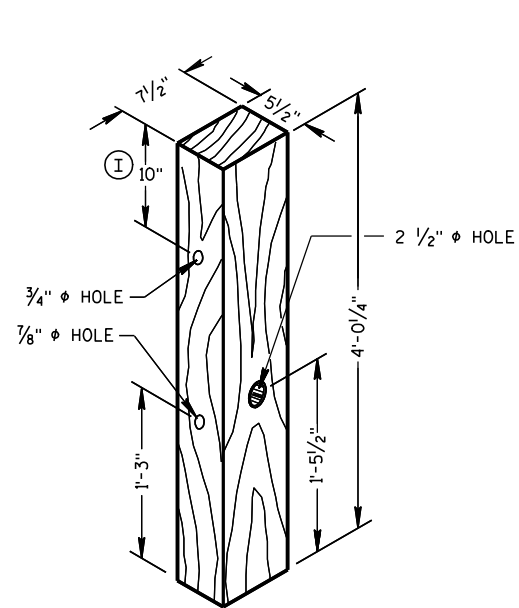
BEARING PLATE

MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)

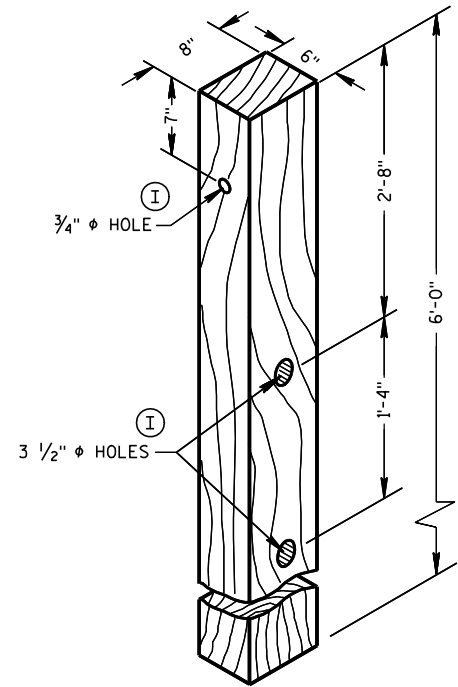
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



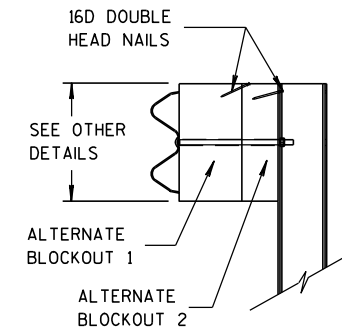
FOUNDATION TUBE ②



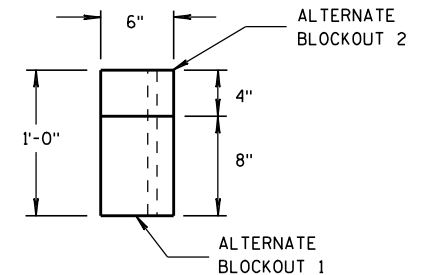
WOOD BREAKAWAY POST ①



WOOD CRT POST ③

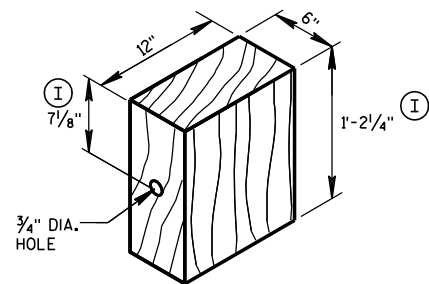


SIDE VIEW



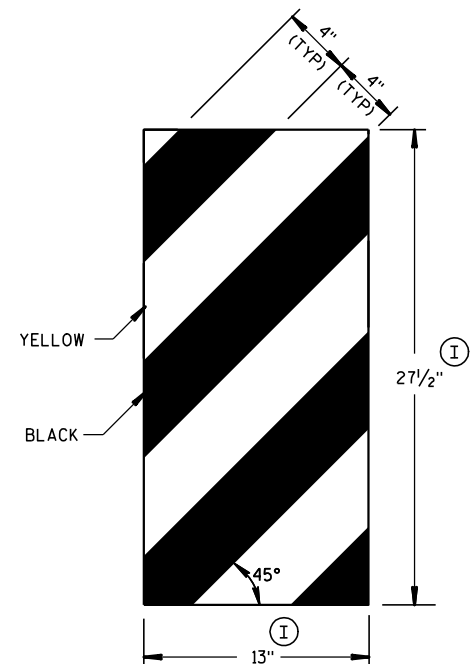
TOP VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

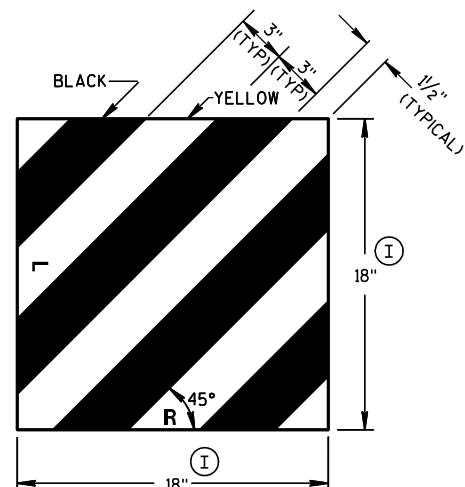


WOOD BLOCKOUT ④

YELLOW REFLECTIVE TAPE  
3" X 9" TYPE H  
REFLECTIVE SHEETING



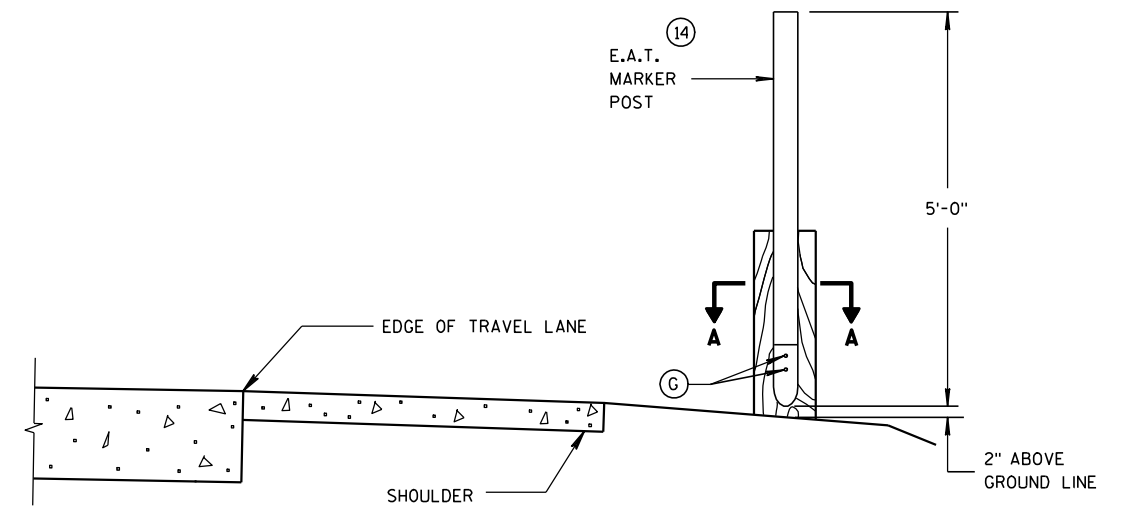
GENERIC REFLECTIVE SHEETING ⑬ ④



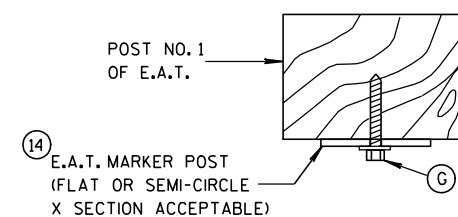
FRONT VIEW

SIDE VIEW

E.A.T. MARKER POST ⑭



TYPICAL INSTALLATION OF E.A.T.  
MARKER POST BACKSIDE OF POST NO. 1  
(E.A.T. AND RAIL REMOVED FOR CLARITY)



SECTION A-A

MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

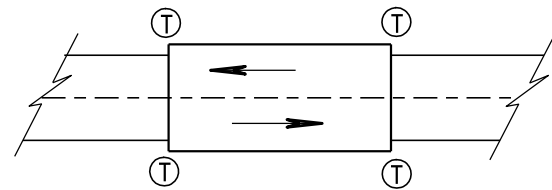
5/23/2011

DATE

FHWA

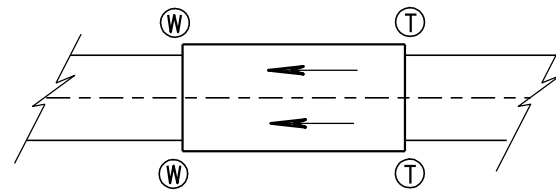
/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER





TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

## GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

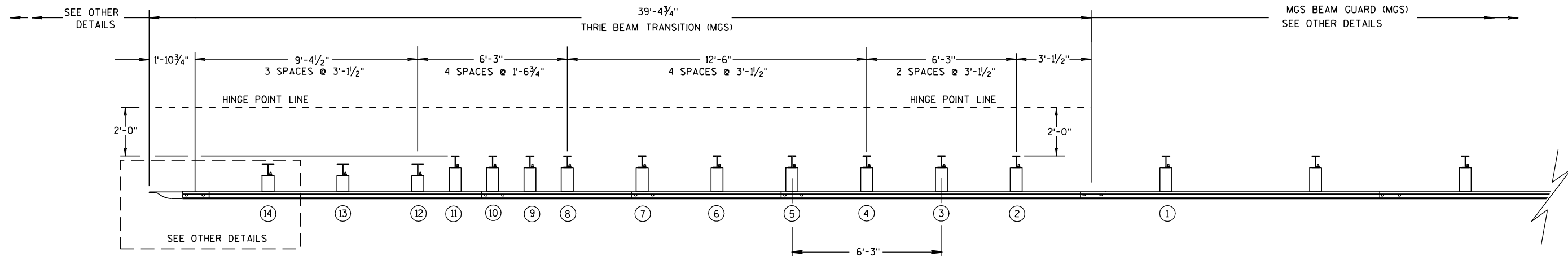
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

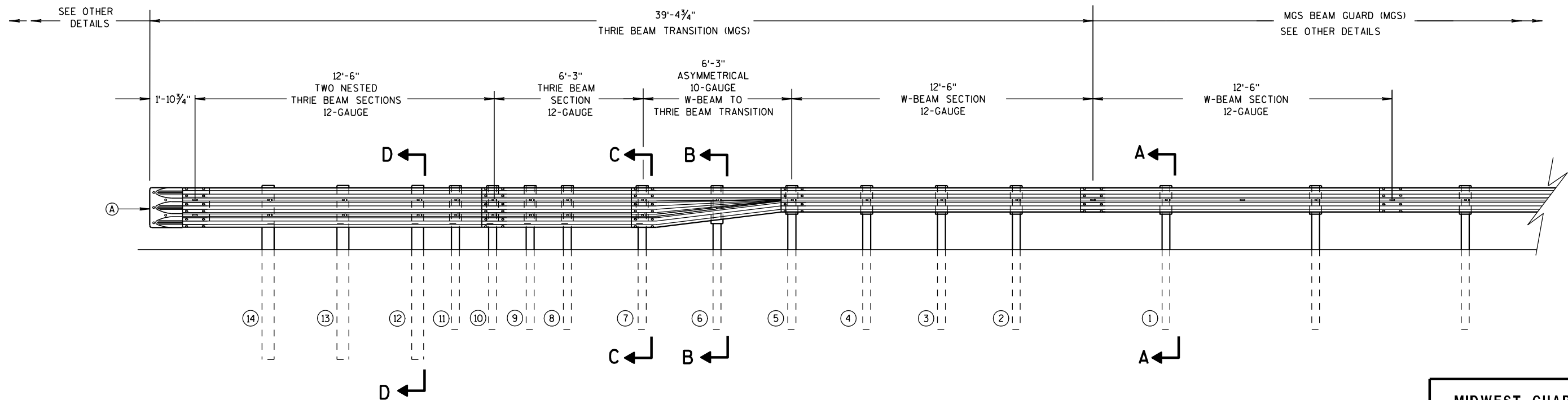
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

Ⓐ BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

## TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

## MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

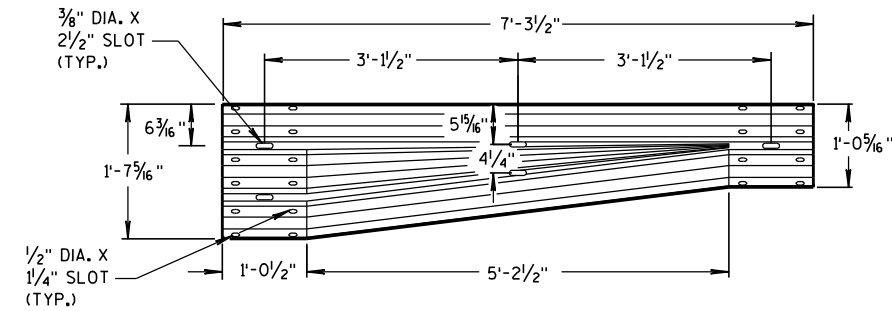
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

## 6

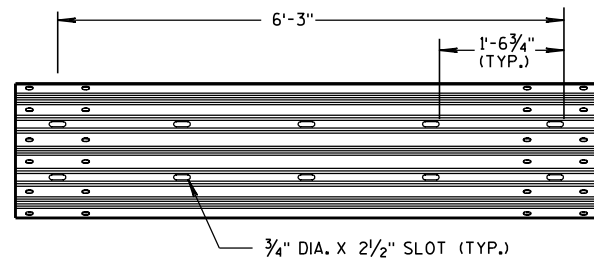
**S.D.D. 14 B 45-3b**



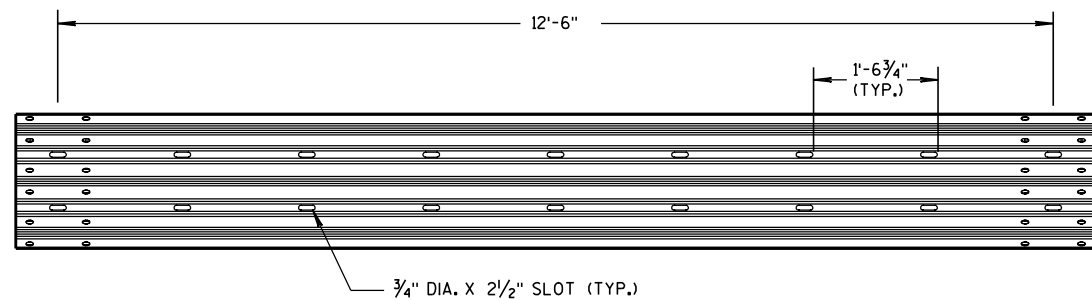
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



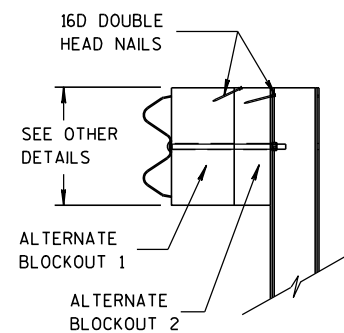
W-BEAM TO THRIE BEAM TRANSITION SECTION



6'-3" THRIE BEAM SECTION

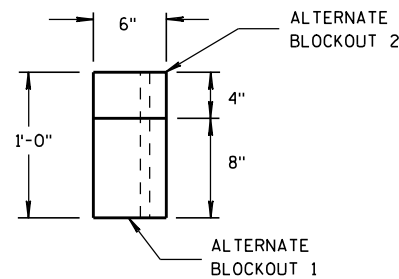


12'-6" THRIE BEAM SECTION

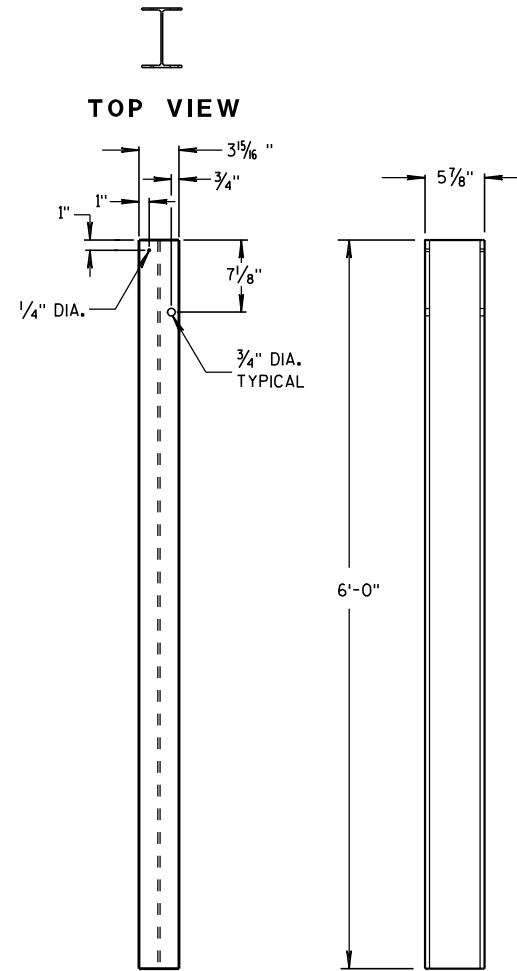


SIDE VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL



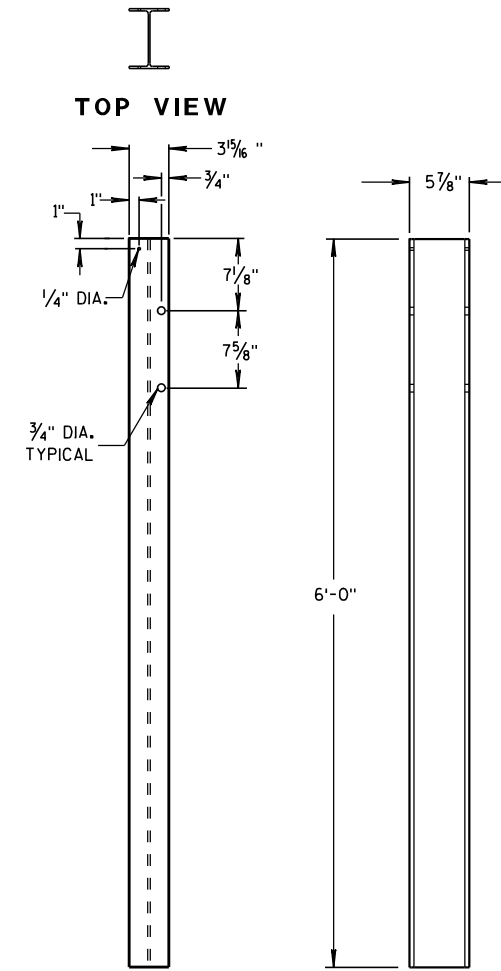
TOP VIEW



FRONT VIEW

SIDE VIEW

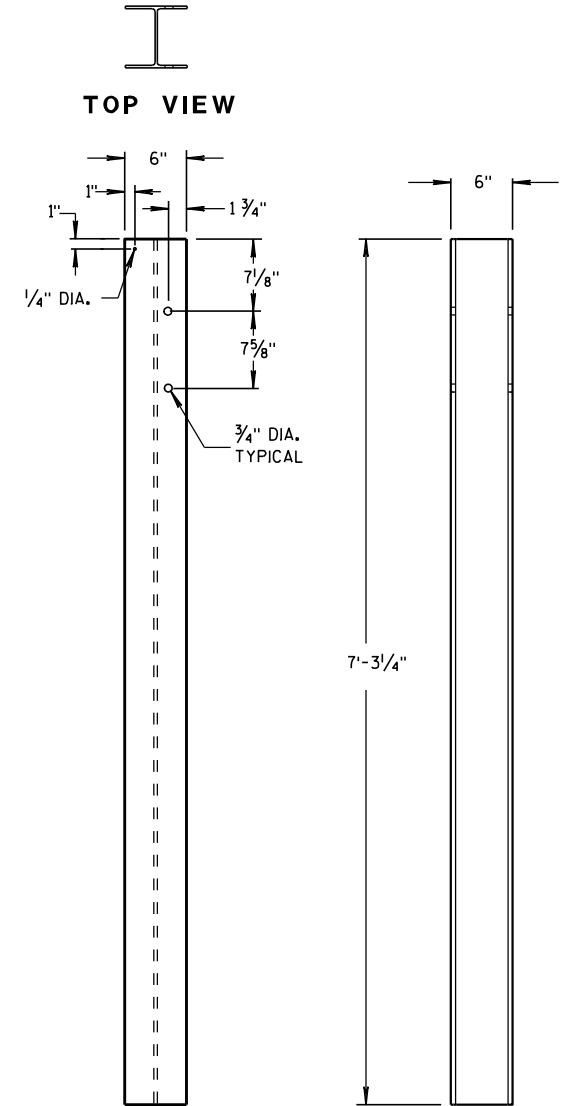
STEEL POSTS 1-5



FRONT VIEW

SIDE VIEW

STEEL POSTS 6-11



FRONT VIEW

SIDE VIEW

STEEL POSTS 12-14

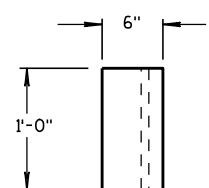
STEEL POST SIZES

POST NUMBER	SECTION TYPE	LENGTH
①	W6x9	72"
②	W6x9	72"
③	W6x9	72"
④	W6x9	72"
⑤	W6x9	72"
⑥	W6x9	72"
⑦	W6x9	72"
⑧	W6x9	72"
⑨	W6x9	72"
⑩	W6x9	72"
⑪	W6x9	72"
⑫	W6x15	87 7/8"
⑬	W6x15	87 7/8"
⑭	W6x15	87 7/8"

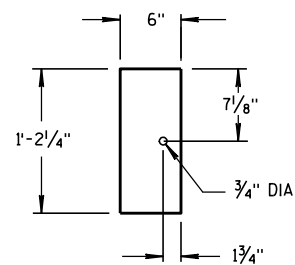
MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

① WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

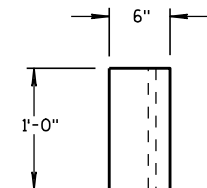


TOP VIEW

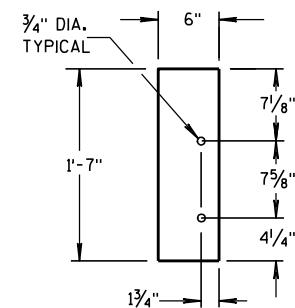


FRONT VIEW

BLOCKOUT  
POSTS 1-5

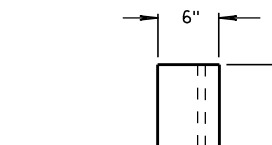


TOP VIEW

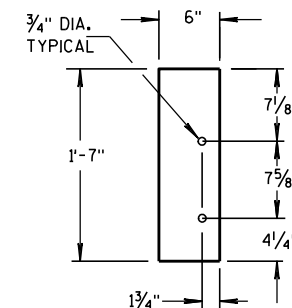


FRONT VIEW

BLOCKOUT  
POSTS 6-11

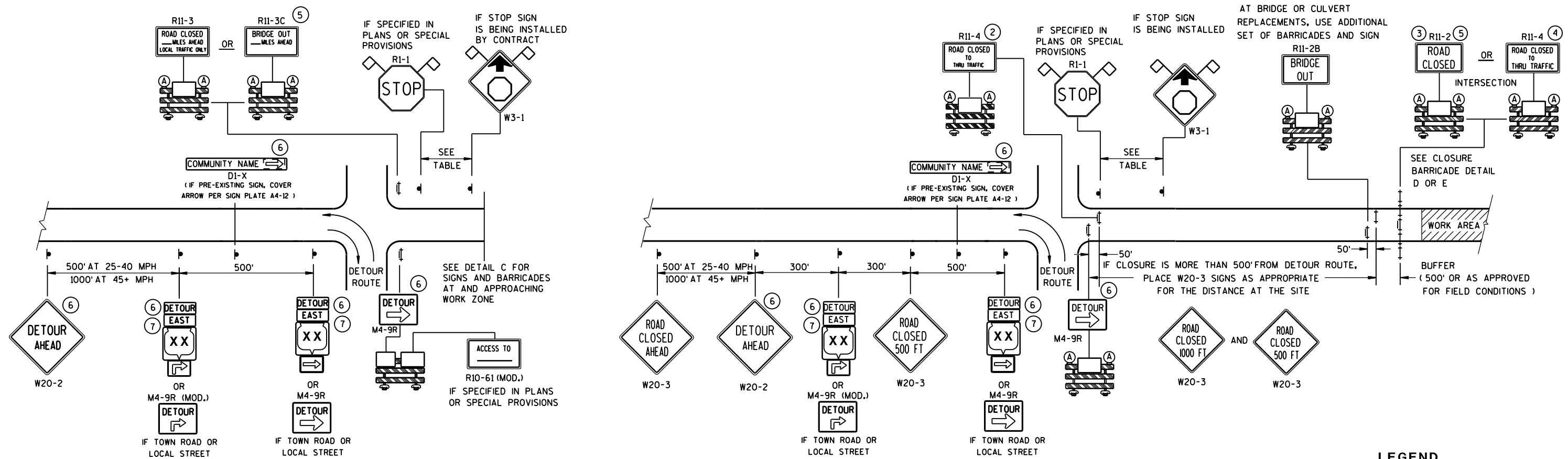


TOP VIEW



FRONT VIEW

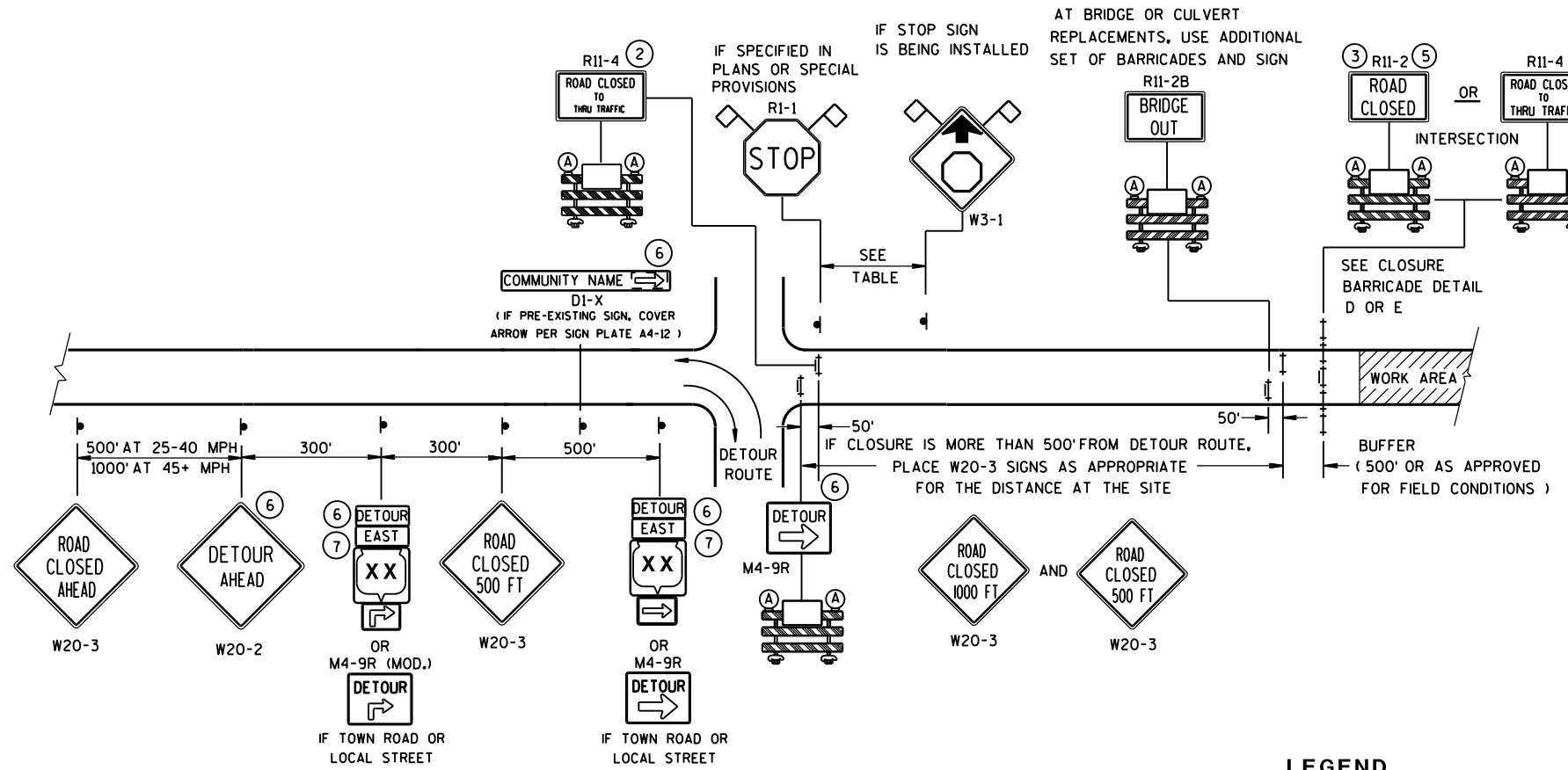
BLOCKOUT  
POSTS 12-14



DETAIL A

**MAINLINE CLOSURE WITH POSTED DETOUR**

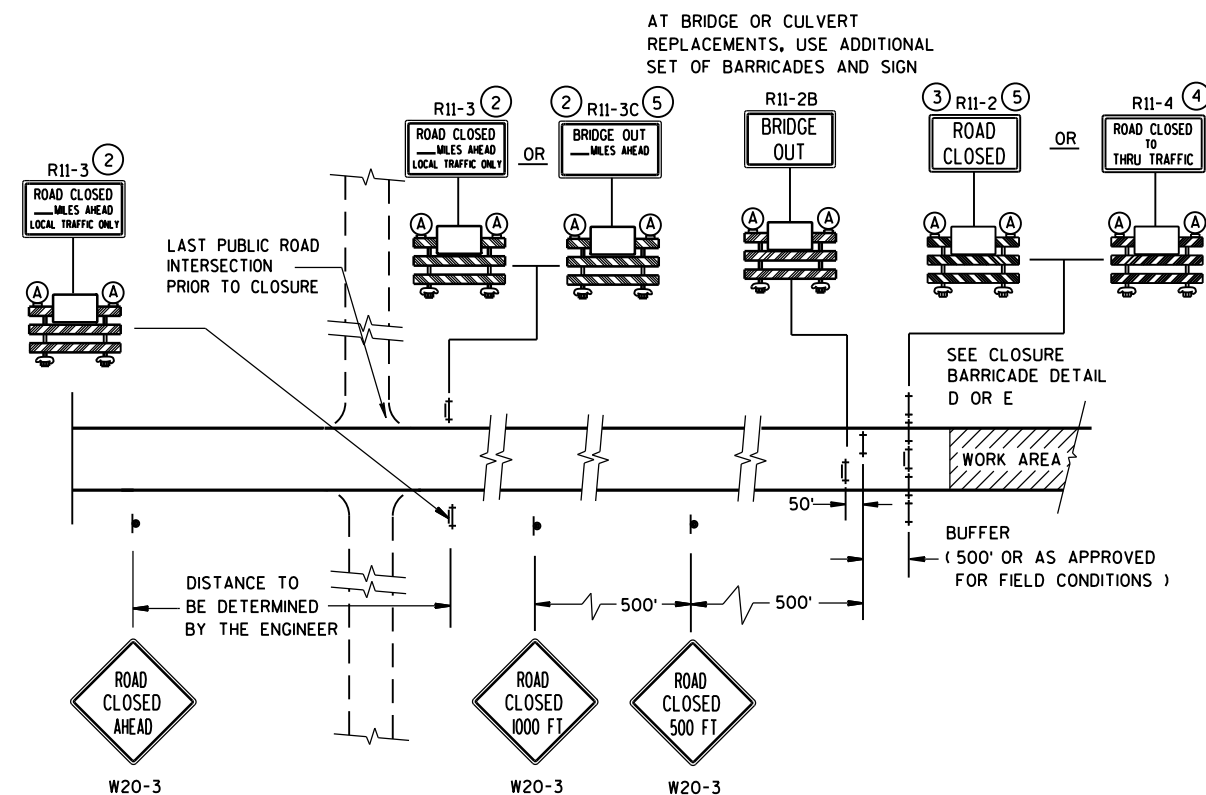
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE ( 1000 FEET IF URBAN )



DETAIL B





**MAINLINE CLOSURE WITH POSTED DETOUR**


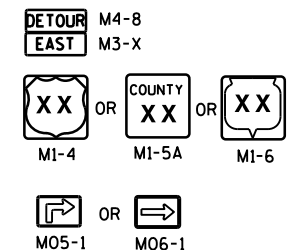
WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE ( 1000 FEET IF URBAN )




**DETAIL C**  
**MAINLINE CLOSURE, NO POSTED DETOUR**

### LEGEND

- |   |                                       |
|---|---------------------------------------|
|  | SIGN ON PERMANENT SUPPORT             |
|  | TYPE III BARRICADE                    |
|  | TYPE III BARRICADE WITH ATTACHED SIGN |
|  | TYPE "A" WARNING LIGHT (FLASHING)     |

 WORK AREA

 FLAGS, 16" X 16" MIN., (ORANGE)

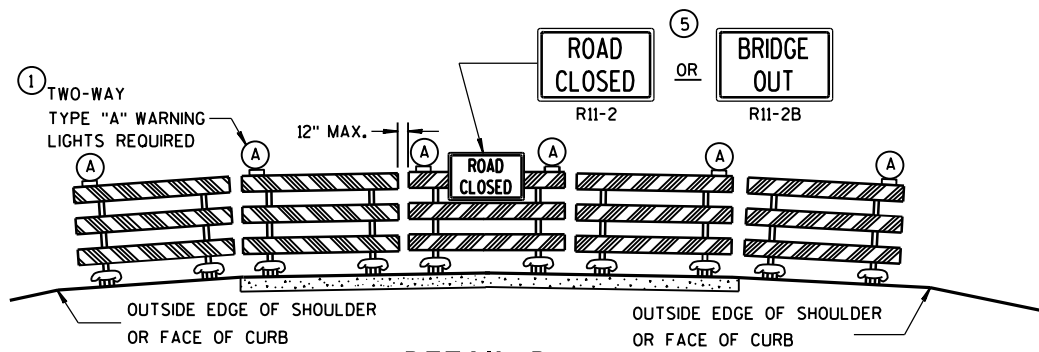
SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

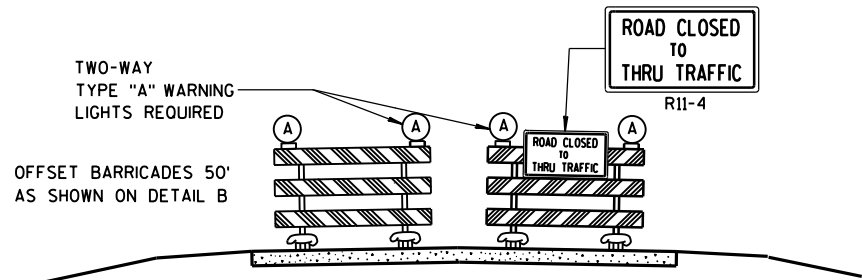
## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

8/2013 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA



**DETAIL D**  
**ROAD CLOSURE BARRICADE DETAIL**  
APPROACH VIEW



**DETAIL E**  
**LANE CLOSURE BARRICADE DETAIL**  
APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

**GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

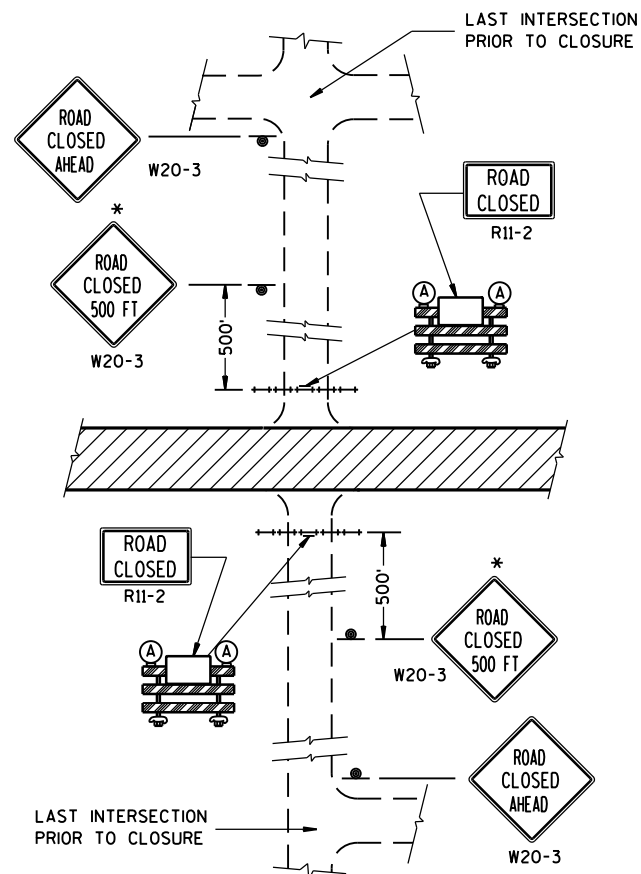
"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

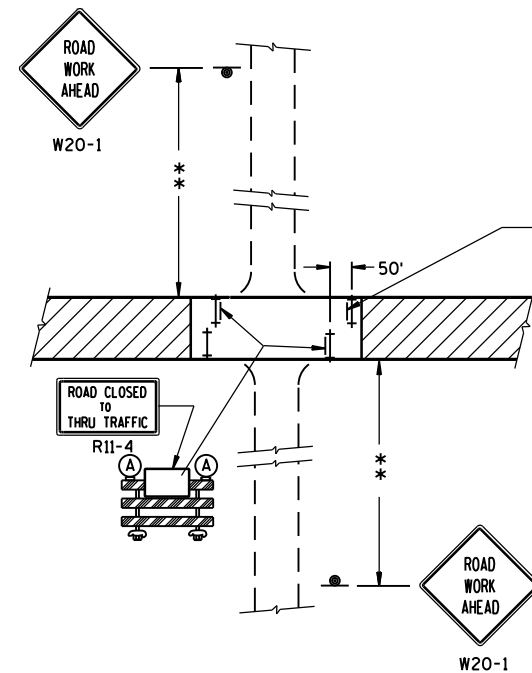
- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

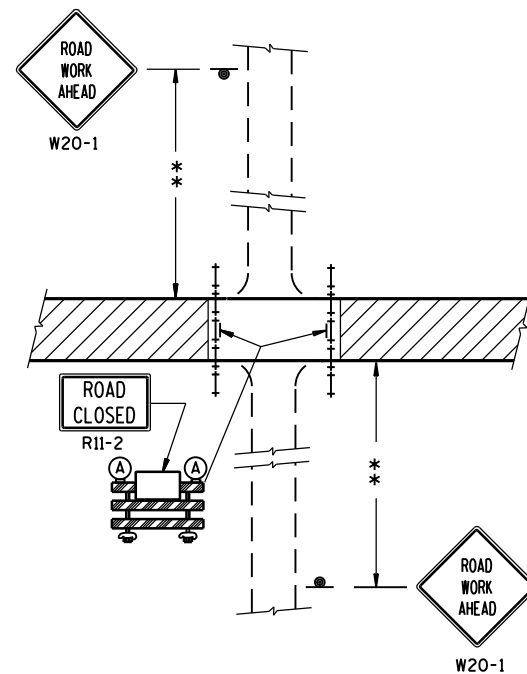
BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
8/2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



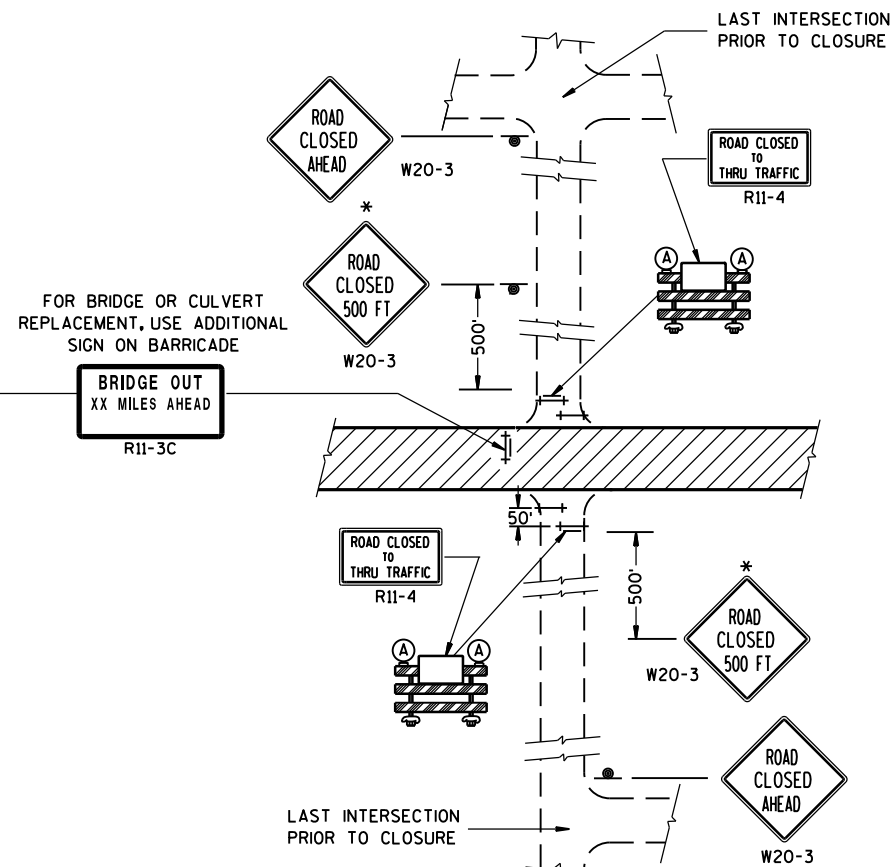
**DETAIL 1**  
(NO ACCESS TO PROJECT)



**DETAIL 3**  
(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS).



**DETAIL 2**  
(PUBLIC CROSS-TRAFFIC MAINTAINED.  
NO ACCESS TO PROJECT).



**DETAIL 4**  
(CONTRACTOR, LOCAL BUSINESS AND  
RESIDENT ACCESS TO PROJECT)

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3 AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

\*OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FT. OR LESS FROM THE WORK ZONE.

\*\*500' MAX. OR AT LAST INTERSECTION WHICHEVER IS CLOSER.

## LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- (A) TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

## BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

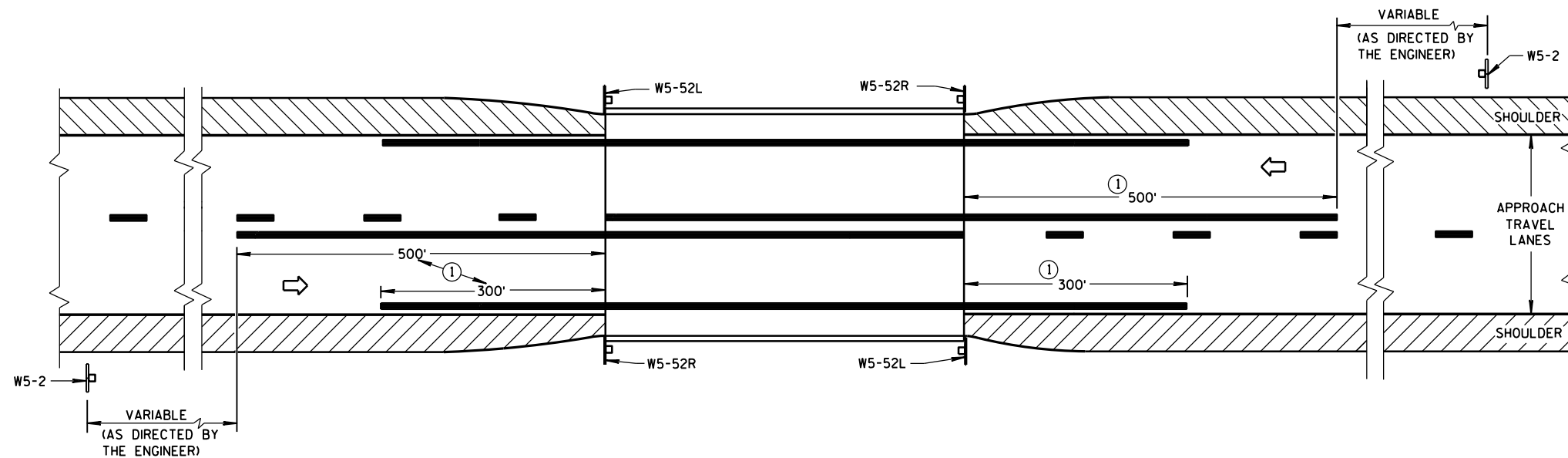
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

8/2013 /S/ Travis Feltes

DATE STATE TRAFFIC ENGINEER OF DESIGN

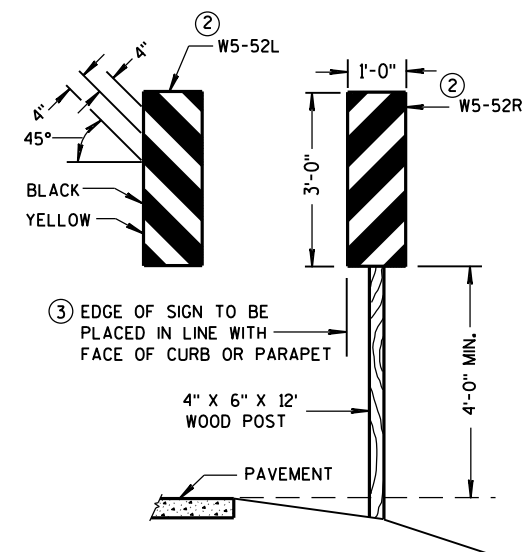
FHWA



### SITUATION 1

#### WARRANTING CRITERIA:

BRIDGE WIDTH IS AT LEAST 18 FEET BUT LESS THAN 24 FEET



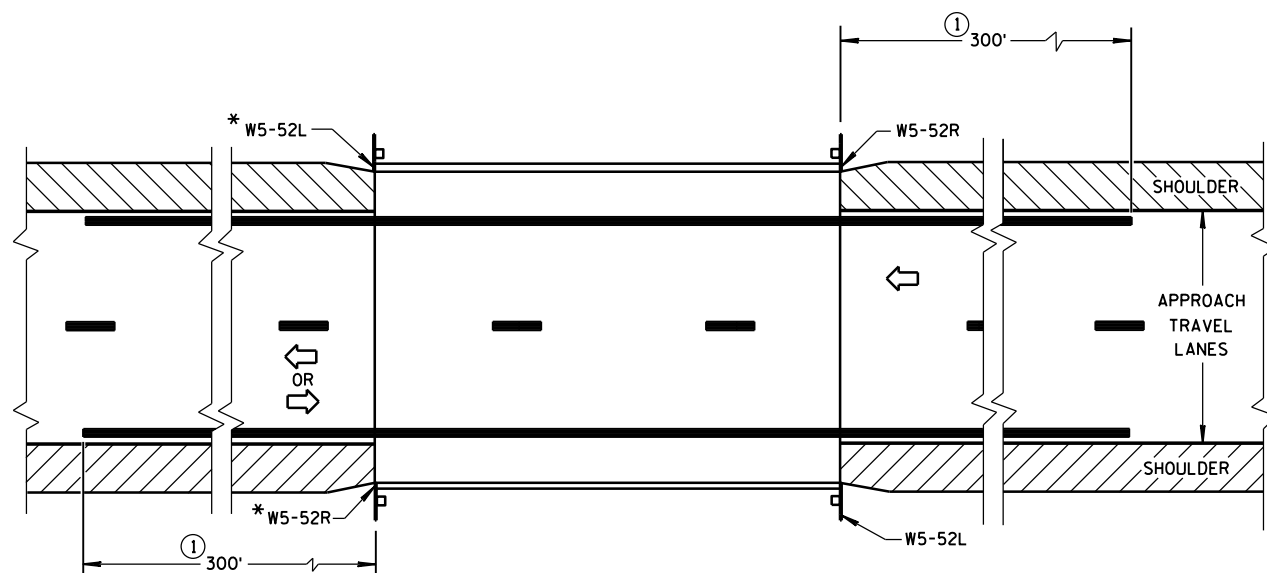
### OBJECT MARKER PLACEMENT

### GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

PAVEMENT MARKING SHOWN ON THIS DRAWING IS NOT REQUIRED UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. WHEN SPECIFIED, PAVEMENT MARKING SHALL CONFORM TO THIS DRAWING AND OTHER CONTRACT REQUIREMENTS.

- ① MINIMUM DISTANCE UNLESS OTHERWISE SHOWN ON THE PLAN.
- ② FACE OF OBJECT MARKERS W5-52R, AND W5-52L SHALL BE COVERED WITH TYPE F REFLECTIVE SHEETING.
- ③ LOCATE OBJECT MARKER POST(S) BEHIND GUARDRAIL WHEN PRESENT.

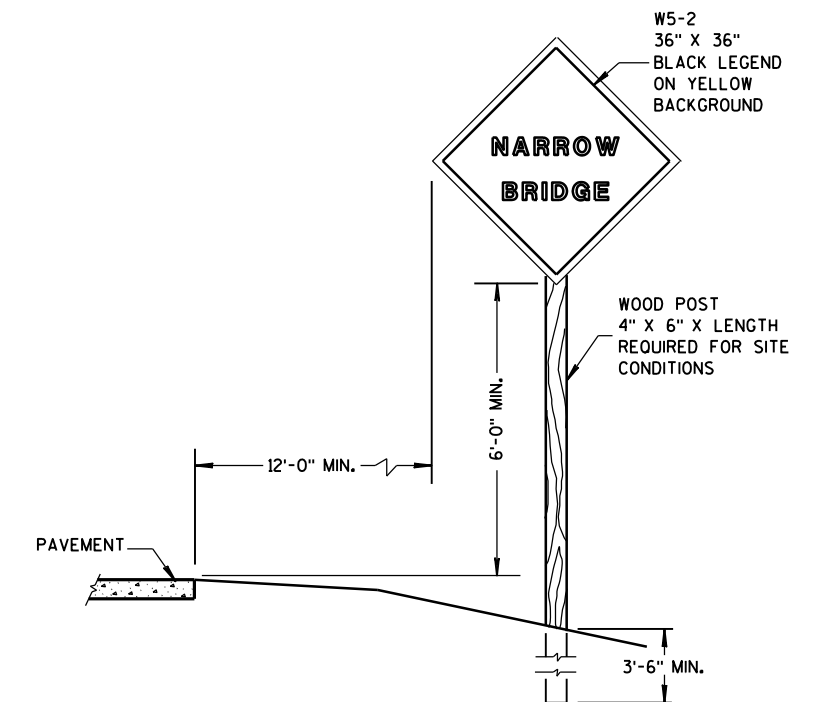


\*OMIT ON ONE-WAY TRAVELLED WAYS

### SITUATION 2

#### WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE IS LESS THAN 6 FEET WIDER (ON EACH SIDE) THAN APPROACH TRAVEL LANES.



### SIGN PLACEMENT

#### SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

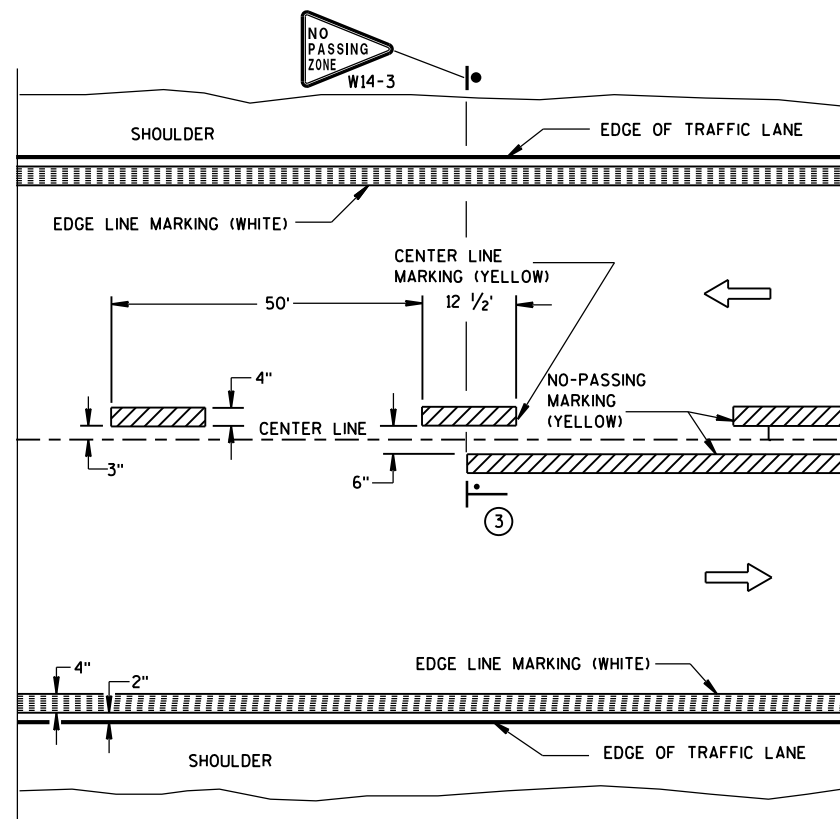
APPROVED

3/4/2013  
DATE

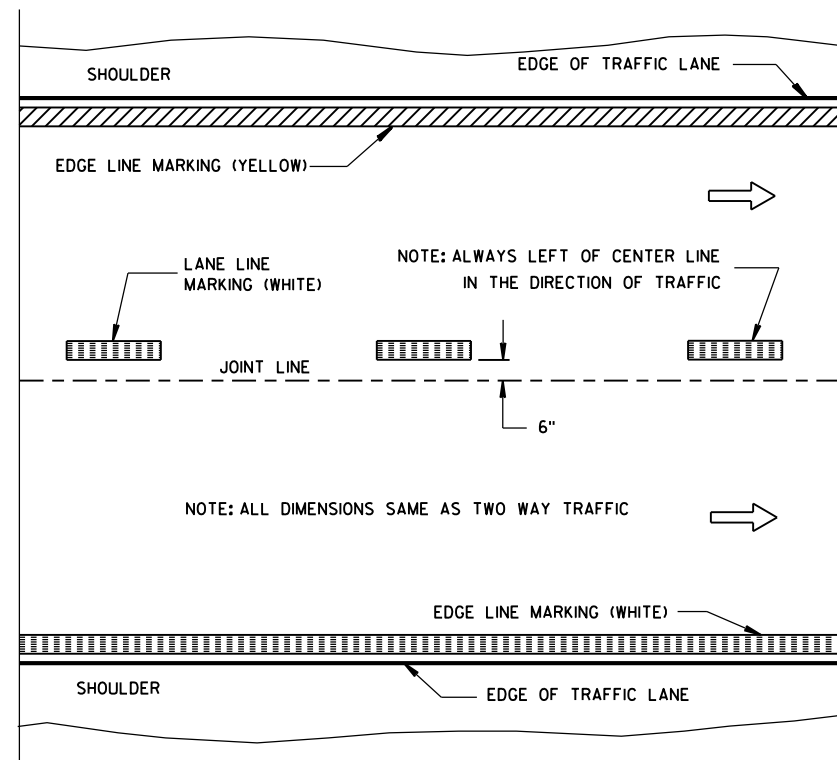
FHWA

/S/ Travis Feltes  
STATE TRAFFIC ENGINEER OF DESIGN



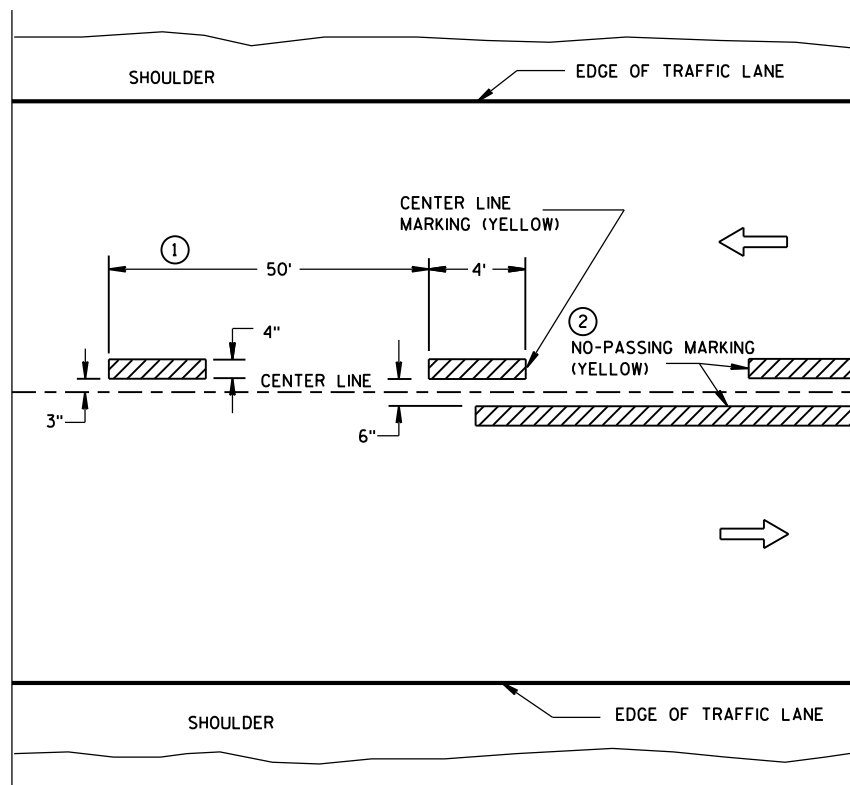


TWO WAY TRAFFIC

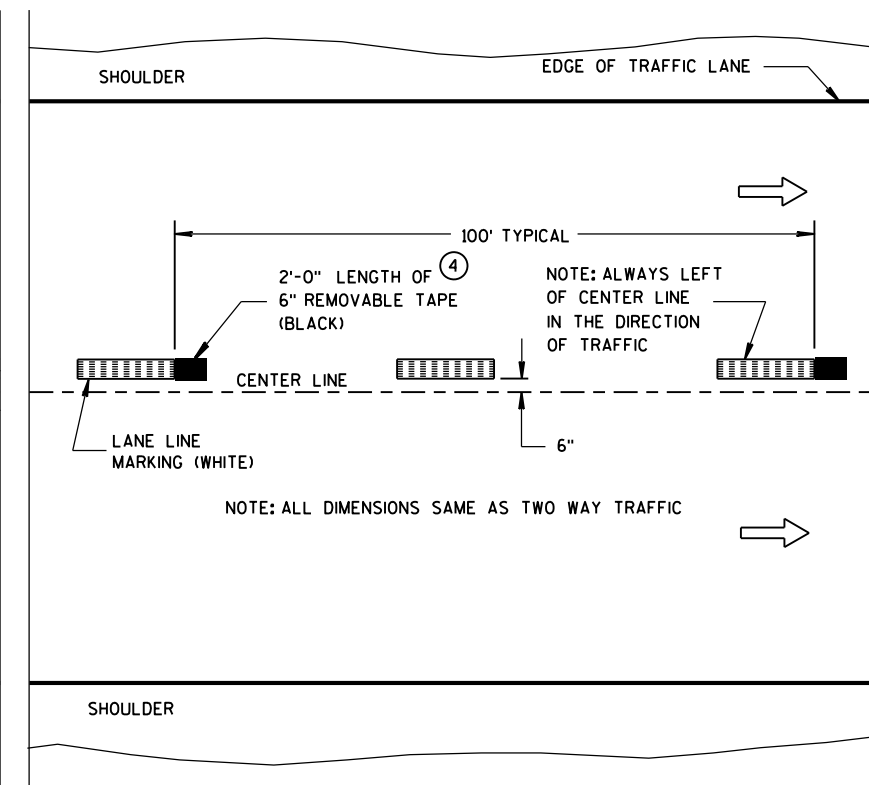


ONE WAY TRAFFIC

## PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING  
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

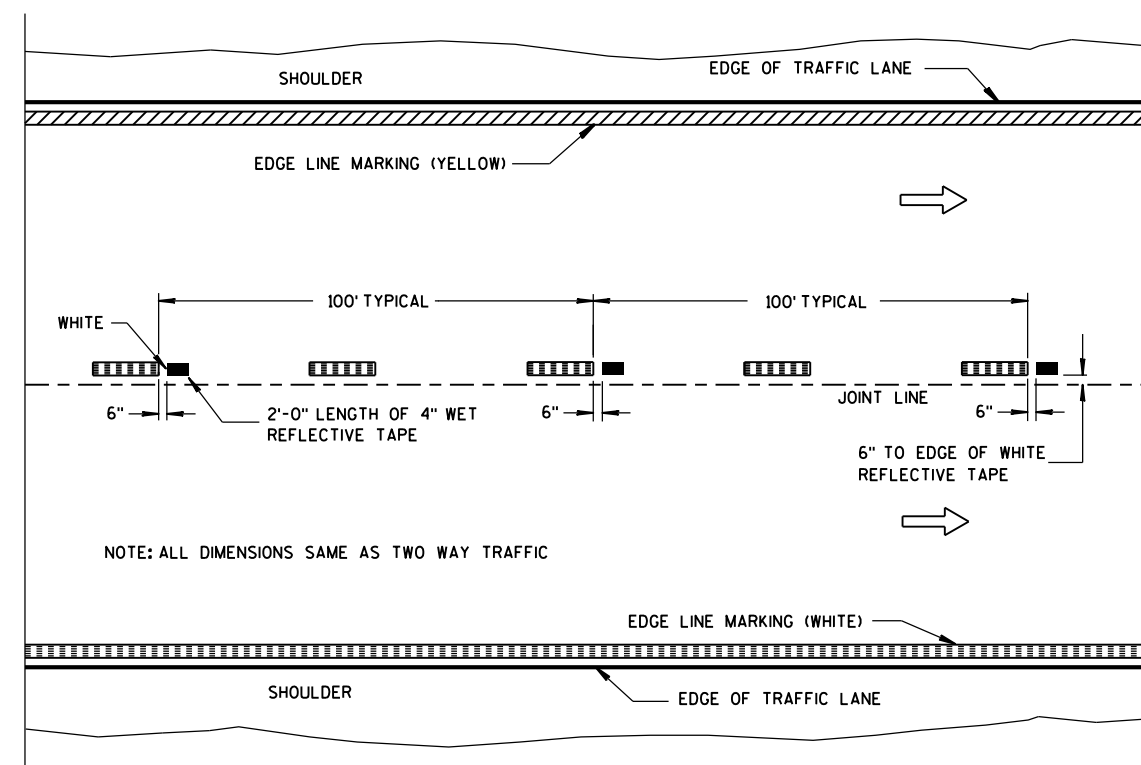
## GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

## NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

WET REFLECTIVE TAPE SUPPLEMENT TO  
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

## LEGEND

- "T" MARKING
- POST MOUNTED SIGN

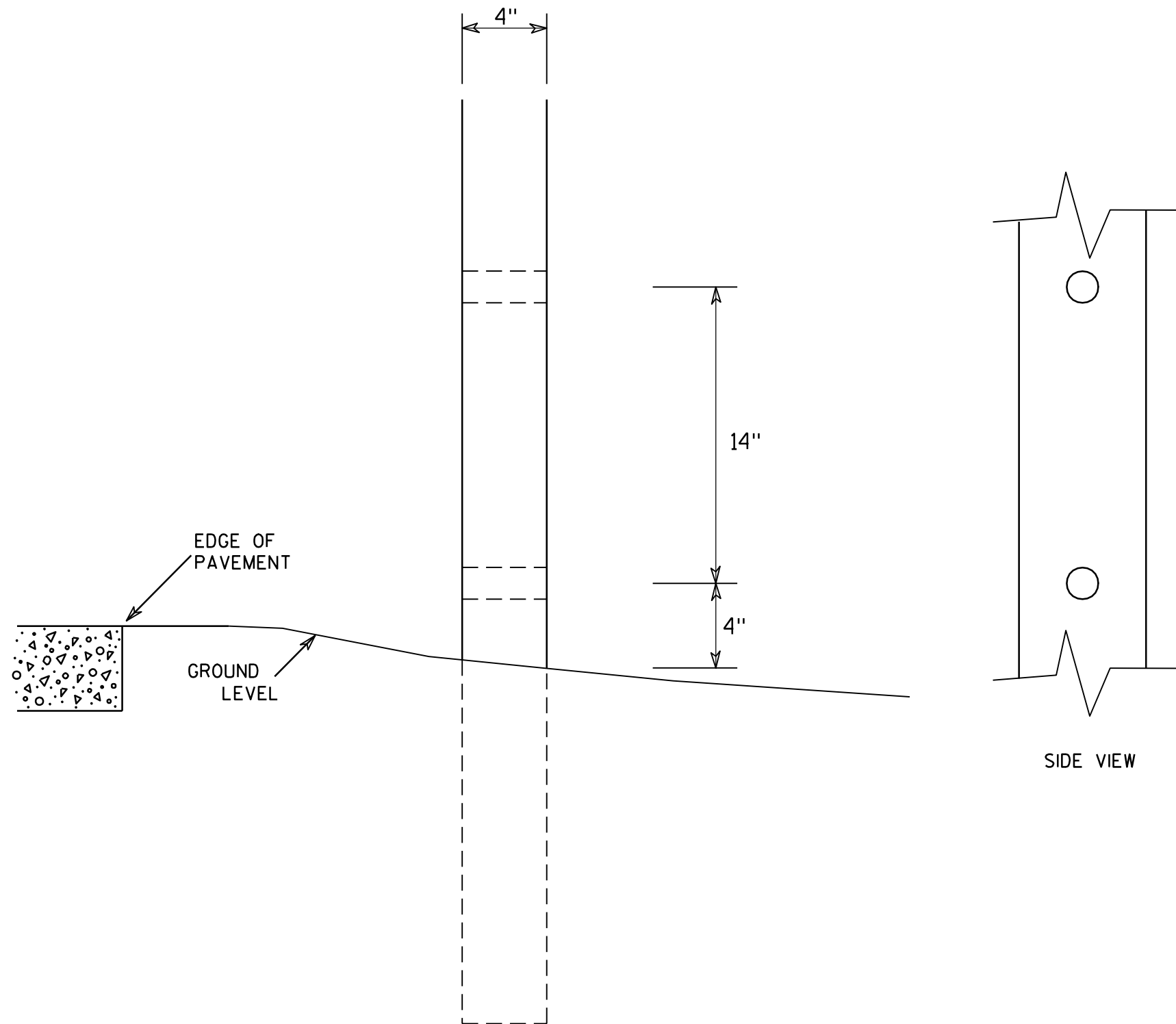
PAVEMENT MARKING  
(MAINLINE)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
5-13-2013  
DATE  
FHWA

/S/ Travis Feltes  
STATE TRAFFIC ENGINEER

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST  
MODIFICATIONS

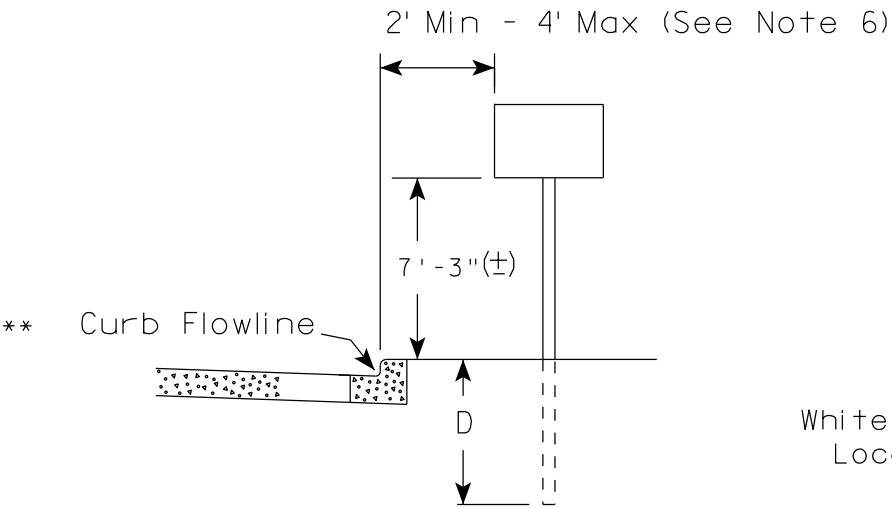
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Chester J. Spang*  
for State Traffic Engineer

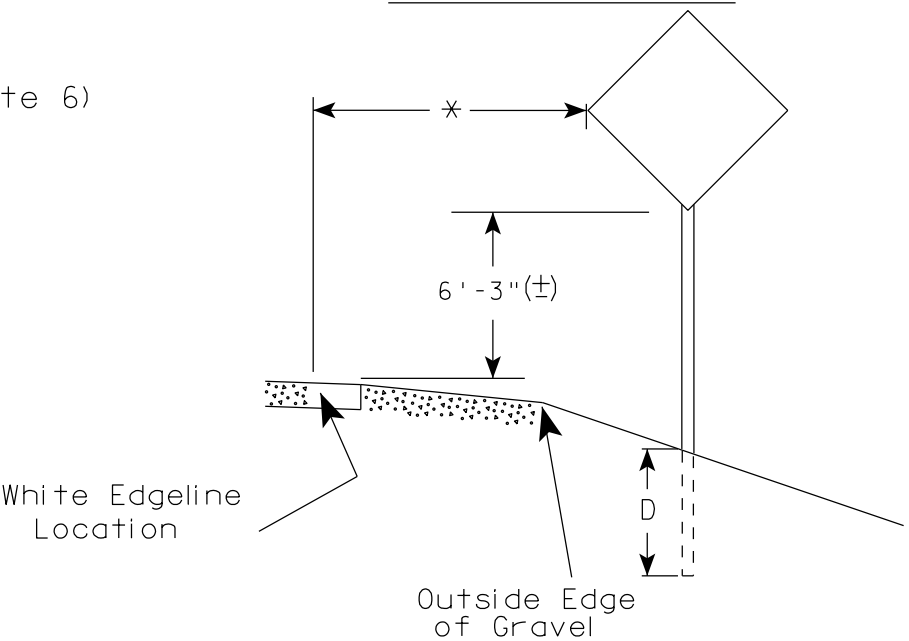
DATE 3/27/97 PLATE NO. A4-11.2

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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URBAN AREA



RURAL AREA (See Note 2)



- GENERAL NOTES
1. Signs wider than 4 feet, 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
  2. If signs are mounted on barrier wall, see A4-10 sign plate.
  3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
  4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
  5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
  6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
  7. The (±) tolerance for mounting height is 3 inches.
  8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
  9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series) & End of Rod Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (+).

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

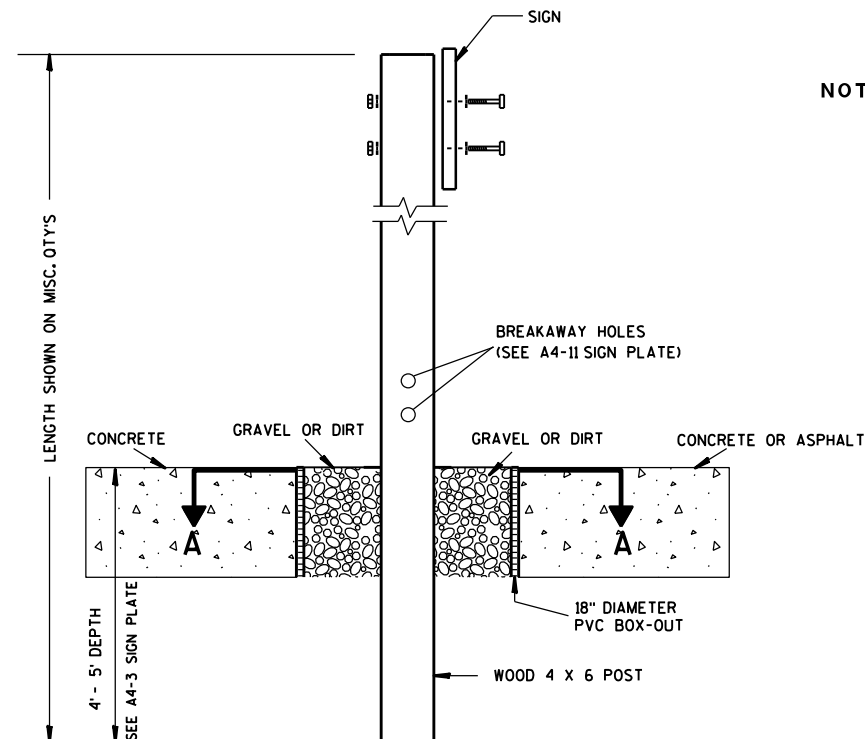
\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

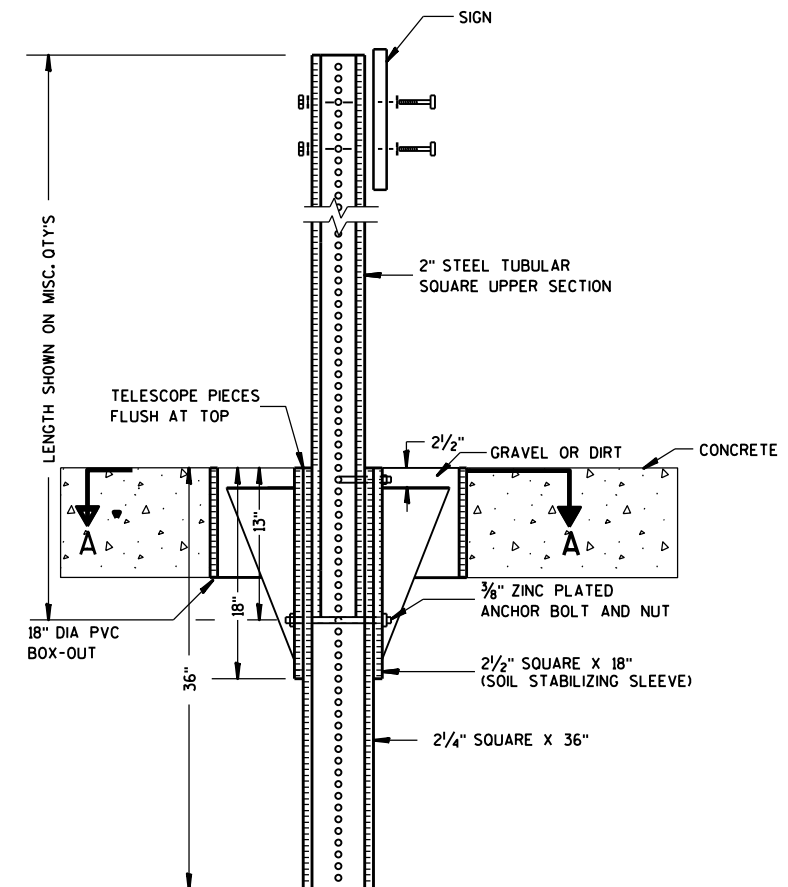
DATE 9/30/13 PLATE NO. A4-3.18



### ELEVATION VIEW

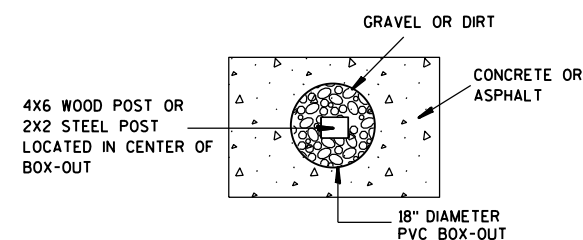
DETAIL OF WOOD 4 X 6 SIGN POST IN BOX-OUT

- NOTES: 1. ALL MATERIAL TO BE APPROVED BY ENGINEER PRIOR TO INSTALLATION
2. SEE SIGN PLATE A4-8 FOR SIGN HARDWARE REQUIREMENTS
3. 18 INCH X 18 INCH SQUARE BOX-OUTS MAY BE USED FOR INSTALLATIONS IN EXISTING CONCRETE OR ASPHALT LOCATIONS.



### ELEVATION VIEW

DETAIL OF STEEL 2 X 2 SIGN POST IN BOX-OUT



### PLAN VIEW

FOR NEW CONCRETE/ASPHALT INSTALLATIONS

SIGN POST  
BOX-OUTS  
A4-3B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 1/27/14 PLATE NO. A4-3B.1

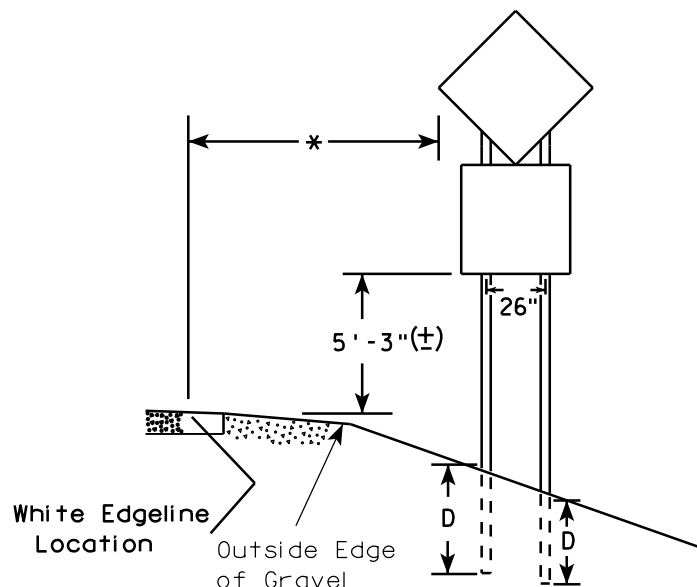
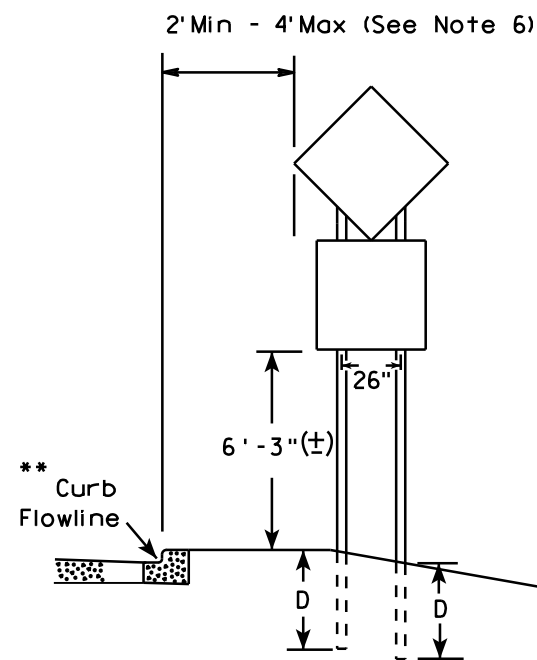
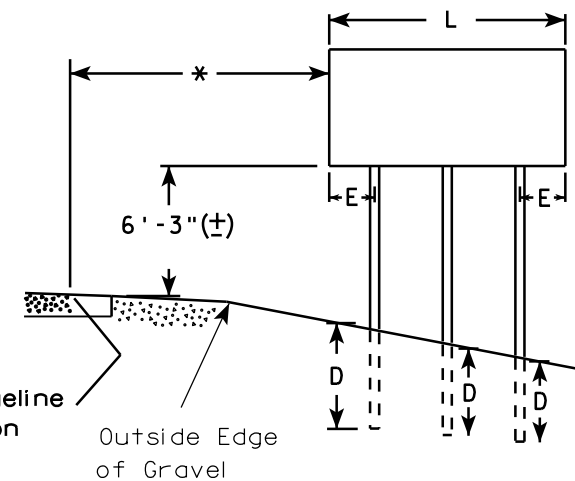
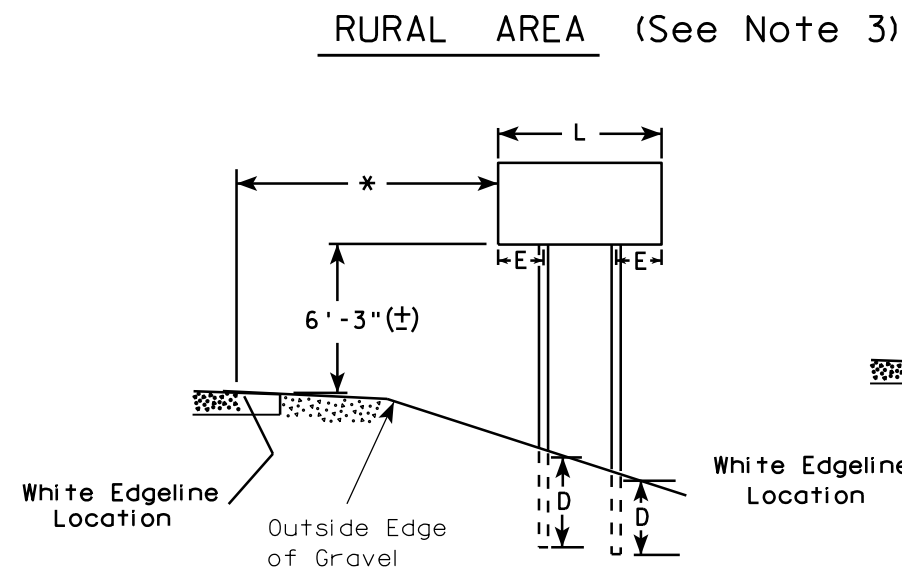
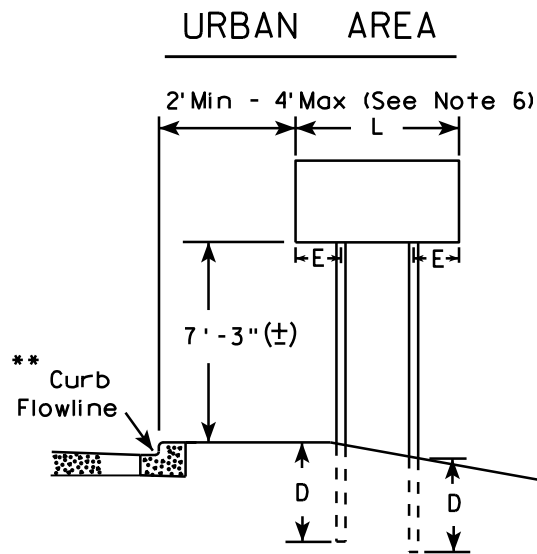
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



48" DIAMOND WARNING SIGN

48" DIAMOND WARNING SIGN

- GENERAL NOTES**
- For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
  - See tables below for required number of posts.
  - For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
  - The (±) tolerance for mounting height is 3 inches.
  - Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
  - Offset distance shall be consistent with existing signs or consistent throughout length of project.
  - Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
  - The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (±).

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

\*\* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\*\*\* See A4-3 sign plate for signs 4' or less in width or 20 S.F. or less in area.

\*\*\*

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 120" less than 168"	12"

SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)	
L	E
168" and greater	12"

POST EMBEDMENT DEPTH

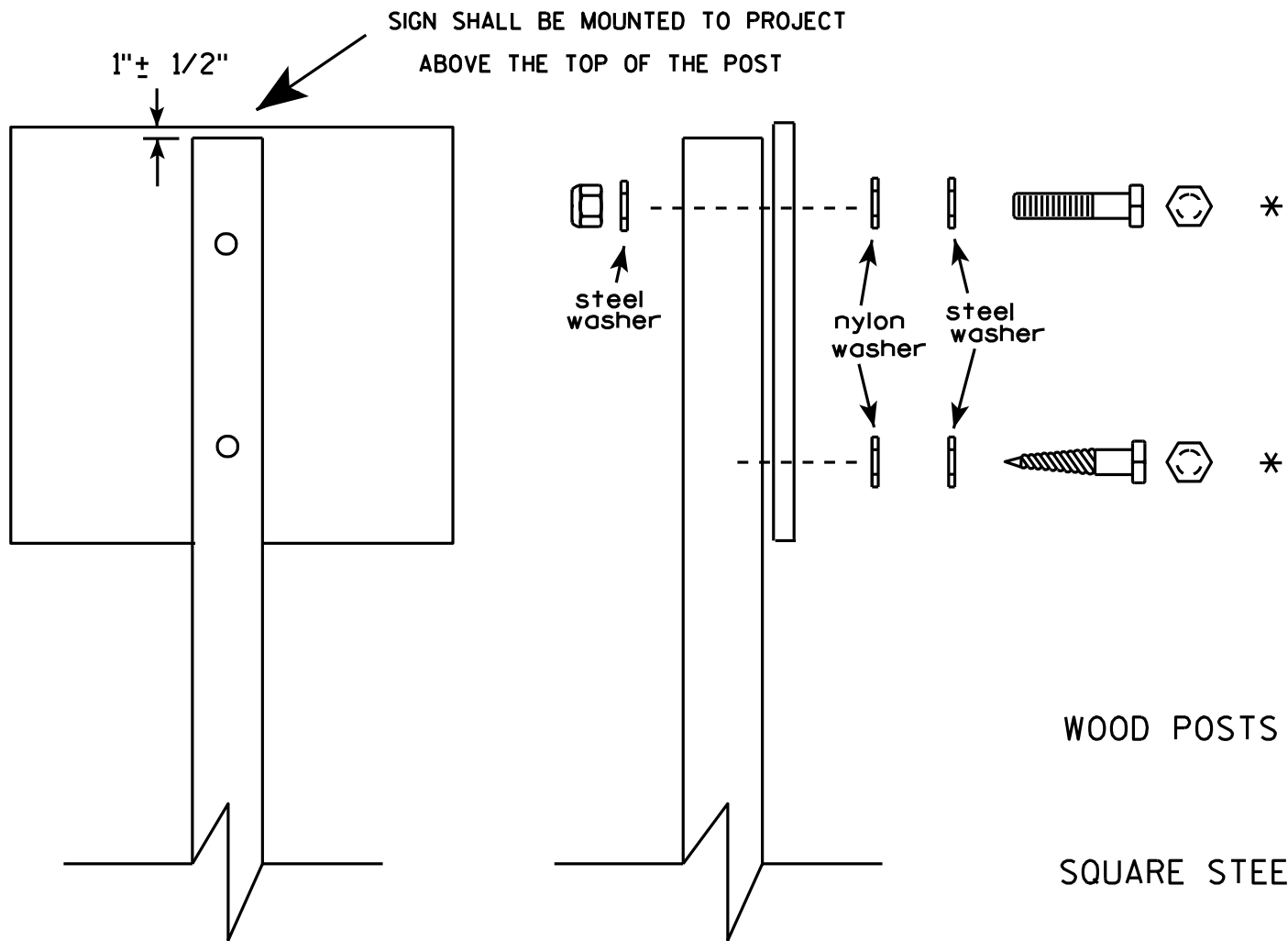
Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION  
OF TYPE II SIGNS  
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 9/30/13 PLATE NO. A4-4.12

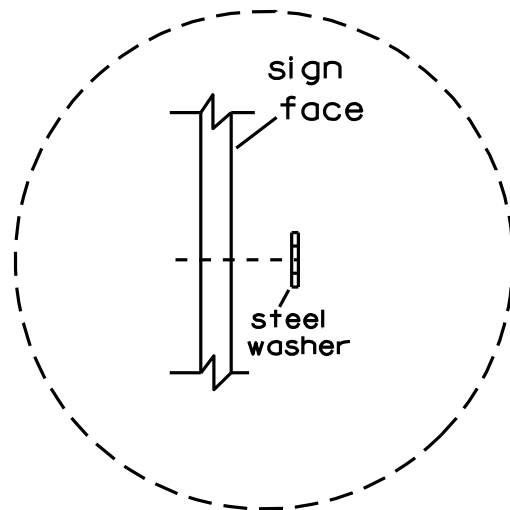


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

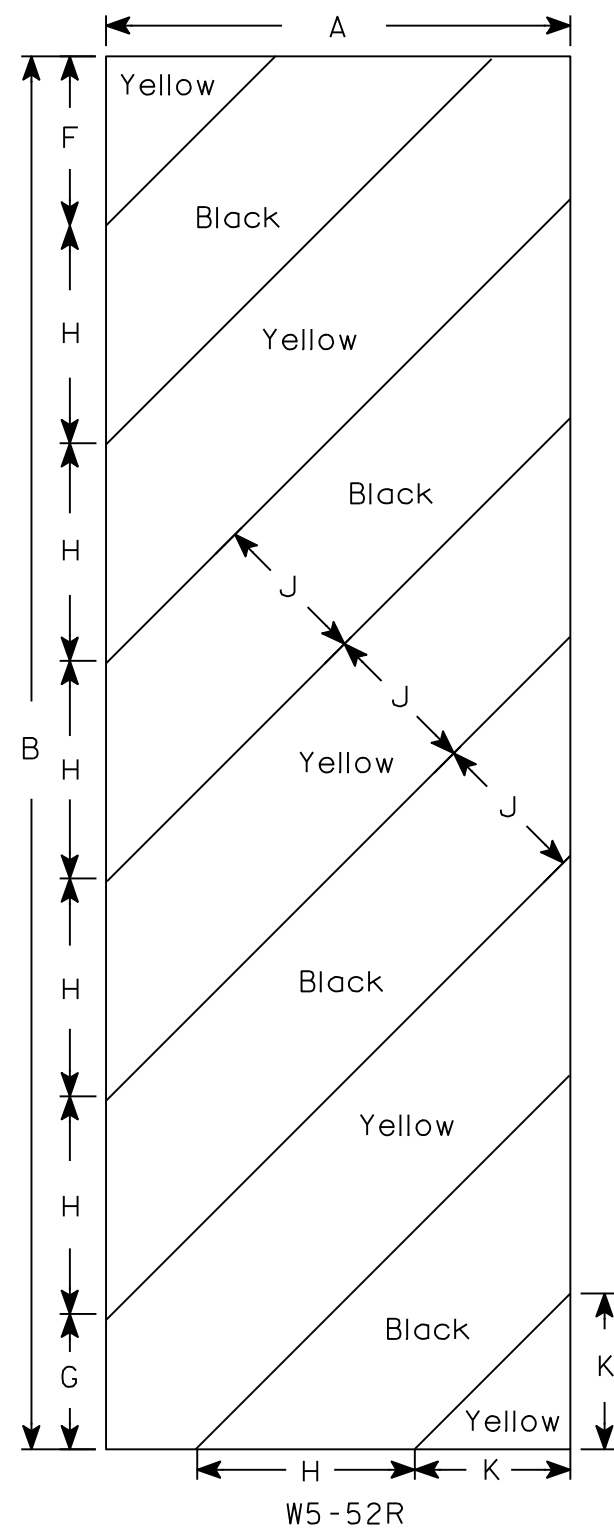
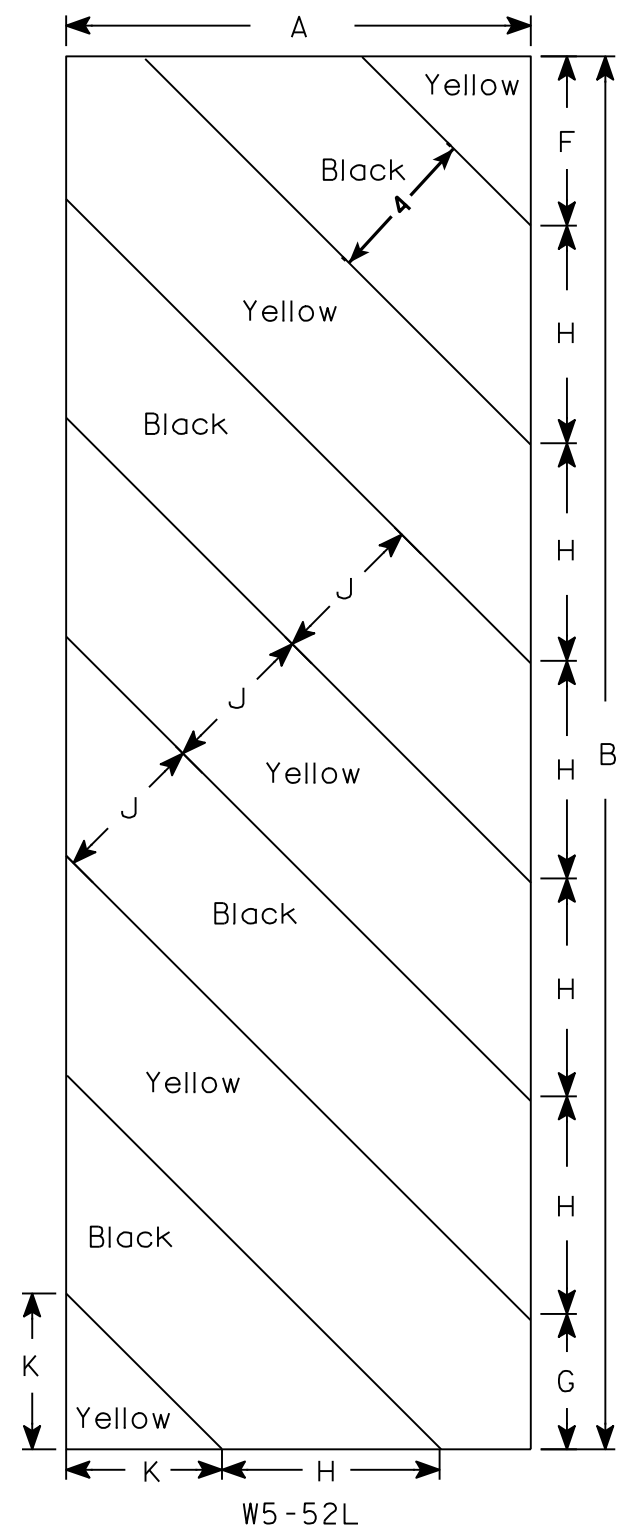
- WOOD POSTS (4" x 4" or 4" x 6")  
LAG SCREWS - 3/8" X 3"  
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")  
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts  
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -  
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - Yellow  
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 5⁄16																6.75
4																											
5																											

STANDARD SIGN  
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9

DESIGN DATA

STRUCTURE IS DESIGNED FOR FUTURE WEARING SURFACE OF 20"/SQ. FT.

LIVE LOAD:

DESIGN LOADING \_\_\_\_\_ HL-93  
INVENTORY RATING FACTOR \_\_\_\_\_ RF = 1.12  
OPERATING RATING FACTOR \_\_\_\_\_ RF = 1.64  
MAX. STD. PERMIT VEHICLE LOAD \_\_\_\_\_ 250 KIPS

ULTIMATE DESIGN STRESSES:

CONCRETE MASONRY \_\_\_\_\_  
SUPERSTRUCTURE \_\_\_\_\_  $f'_c$  = 4,000 PSI  
ALL OTHER \_\_\_\_\_  $f'_c$  = 3,500 PSI  
HIGH STRENGTH BAR STEEL \_\_\_\_\_  
REINFORCEMENT, GRADE 60 \_\_\_\_\_  $f_y$  = 60,000 PSI  
36W" PRESTRESSED GIRDERS \_\_\_\_\_  
CONCRETE MASONRY \_\_\_\_\_  $f'_c$  = 8,000 PSI  
STRANDS, 0.5"  $\phi$  ULTIMATE \_\_\_\_\_  
TENSILE STRENGTH \_\_\_\_\_  $f_y$  = 270,000 PSI

TRAFFIC DATA

ADT = 560 (2014)  
680 (2034)  
RDS = 50 M.P.H.

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. 36W" PRESTRESSED GIRDER DETAILS
9. STEEL DIAPHRAGMS
10. SUPERSTRUCTURE
11. SUPERSTRUCTURE DETAILS
12. RAILING TUBULAR TYPE 'M'

HYDRAULIC DATA

$Q_{100}$  \_\_\_\_\_ 2050 C.F.S.  
 $Q_{REGULAROTY}$  \_\_\_\_\_ 3800 C.F.S.  
VELOCITY \_\_\_\_\_ 6.49 F.P.S.  
HIGH WATER \_\_\_\_\_ EL. 741.89 (100 YEAR)  
HIGH WATER \_\_\_\_\_ EL. 744.61 (REGULATORY)  
HIGH WATER \_\_\_\_\_ EL. 739.05 (2 YEAR)  
WATERWAY AREA \_\_\_\_\_ 315.71 S.F.  
DRAINAGE AREA \_\_\_\_\_ 26.4 SQ. MILES  
OVERTOPPING FREQUENCY = N/A  
SCOUR CRITICAL CODE = 8

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS\*\* PER PILE. ESTIMATED LENGTH = 35' AT EACH ABUTMENT.

\*\* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

CONSULTANT CONTACT

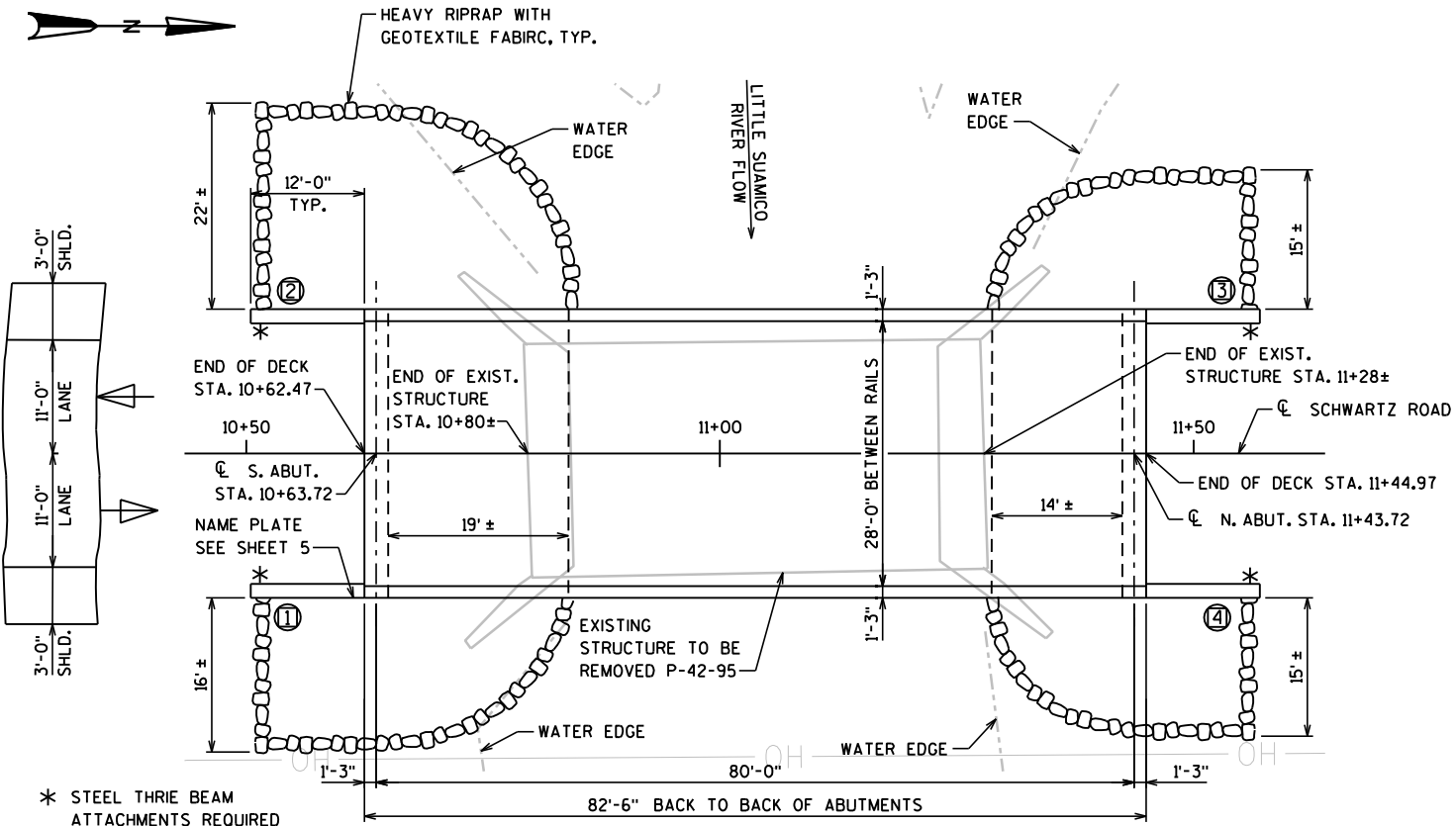
KRISTOFER OLSON  
OMNI ASSOCIATES, INC.  
(920) 735-6900

BRIDGE OFFICE CONTACT

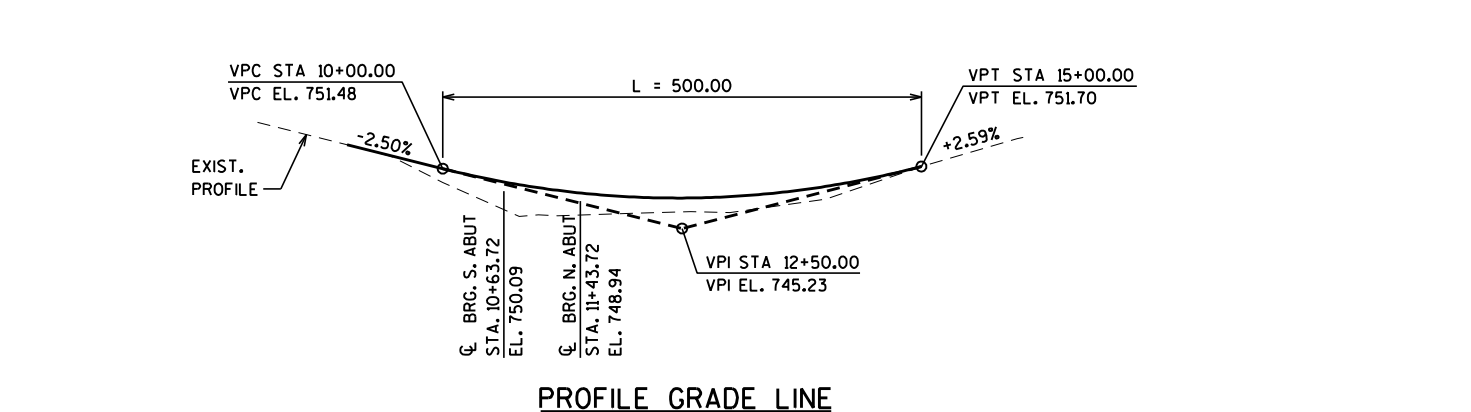
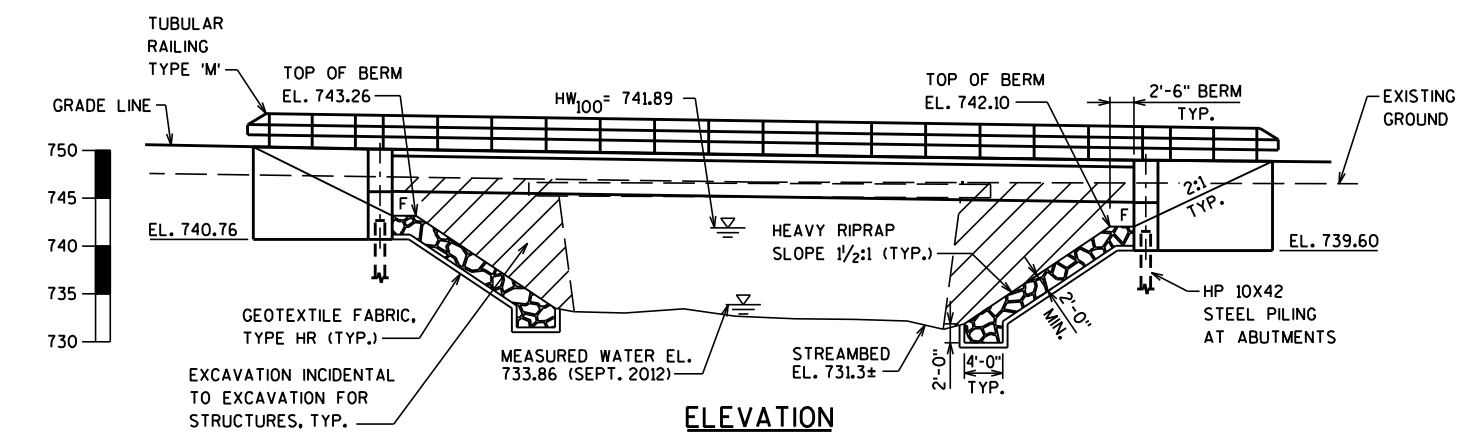
WILLIAM DREHER  
(608) 266-8489



NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
<b>Omni ASSOCIATES</b>			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	<i>William C. Dreher</i>	KAR	02/18/14
CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE B-42-127			
SCHWARTZ ROAD OVER LITTLE SUAMICO RIVER			
COUNTY	OCONTO	TOWN	CHASE
DESIGN SPEC.	AASHTO LRFD BRIDGE DESIGN SPECIFICATION	LOAD	HL-93
DESIGNED BY	BRE	CK'D.	KRO
DRAWN BY	BRE	CK'D.	KRO
GENERAL PLAN			SHEET 1 OF 12



PLAN  
SINGLE SPAN 36W" PRESTRESSED GIRDER BRIDGE



PROFILE GRADE LINE



GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

BENDING DIMENSIONS FOR REINFORCING BARS ARE OUT TO OUT.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

THE SLOPE OF FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE FABRIC TO THE EXTENT SHOWN ON THIS SHEET AND IN THE ABUTMENT DETAILS.

THIS BRIDGE WILL REPLACE THE EXISTING SINGLE SPAN PPC BOX BEAM BRIDGE SUPPORTED ON CONCRETE RETAINING ABUTMENTS. THE SUPER-STRUCTURE WAS BUILT IN 1968. THE ABUTMENTS WERE BUILT AT AN UNKNOWN EARLIER DATE.

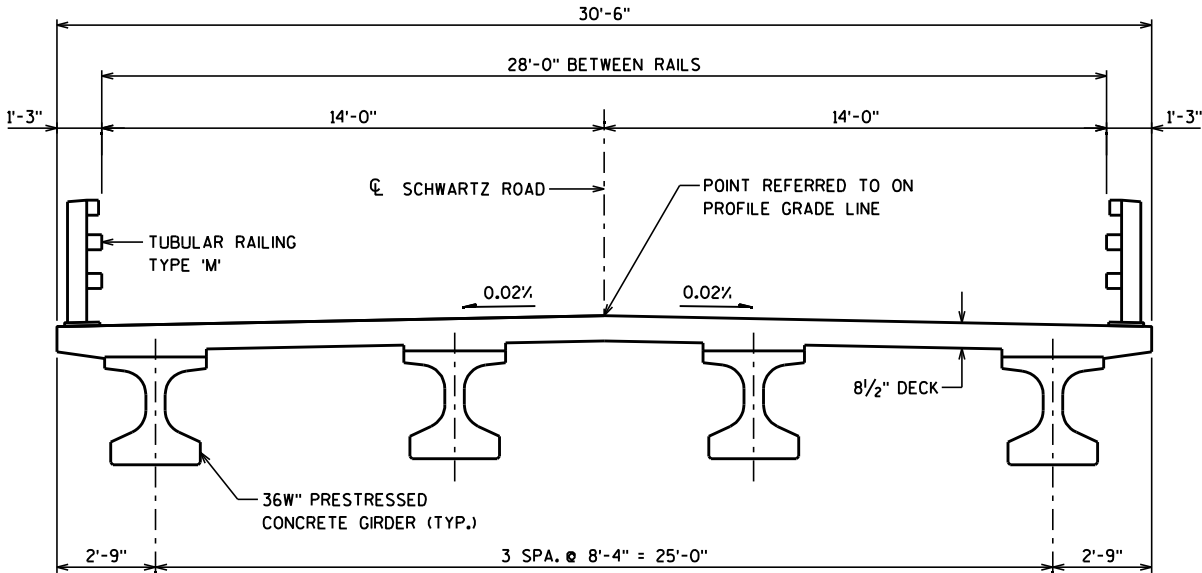
ELASTOMERIC BEARING PADS NEED NOT BE INDIVIDUALLY MOLDED PROVIDED THE CUT EDGES ARE SMOOTH AND TRUE.

AT THE BACKFACE OF ABUTMENTS, ALL EXCAVATED VOLUME NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.

THE EXISTING GROUND LINE SHALL BE USED AS THE UPPER LIMITS OF EXCAVATION.

THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE SUPERSTRUCTURE SHEET, WHICH IS THE MAXIMUM HAUNCH QUANTITY FOR WHICH THE CONTRACTOR WILL BE PAID.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP, SIDES, AND 1'-0" OF THE UNDERSIDE OF THE DECK, THE ENDS OF ABUTMENT DIAPHRAGMS, THE TOP OF WINGS AND THE FRONT FACE OF WINGS ABOVE FINISHED GROUND.



CROSS SECTION THRU ROADWAY  
(LOOKING NORTH)

BENCH MARKS (NAVD 88)

NO.	STATION	DESCRIPTION	ELEV.
BM1	10+02 , 40' LT	60D SPIKE IN PP# 2619 34W18	750.45
BM2	12+41 , 35' RT	60D SPIKE IN PP# 2619 34E13	742.12
BM3	14+78 , 33' RT	60D SPIKE IN PP# 2619 34E22	751.22

TOTAL ESTIMATED QUANTITIES

ITEM NO.	BID ITEMS	UNIT	SUPER.	SOUTH ABUT.	NORTH ABUT.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (STA 11+00)	LS	-----	-----	-----	1
206.1000	EXCAVATION FOR STRUCTURES, BRIDGES B-42-127	LS	-----	-----	-----	1
210.0100	BACKFILL STRUCTURE	CY	-----	100	100	200
502.0100	CONCRETE MASONRY BRIDGES	CY	93	34	34	161
502.3200	PROTECTIVE SURFACE TREATMENT	SY	346	-----	-----	346
503.0137	PRESTRESSED GIRDER TYPE 136W-INCH	LF	324	-----	-----	324
505.0405	BAR STEEL REINFORCEMENT HS BRIDGES	LB	-----	1,760	1,760	3,520
505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	15,680	1,880	1,860	19,420
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	-----	4	4	8
506.4000	STEEL DIAPHRAGMS B-42-127	EACH	3	-----	-----	3
513.4060	RAILING TUBULAR TYPE M B-42-127	LS	1	-----	-----	1
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	-----	6	6	12
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	-----	175	175	350
606.0300	RIPRAP HEAVY	CY	-----	145	100	245
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	-----	65	65	130
645.0120	GEOTEXTILE FABRIC TYPE HR	SY	-----	215	150	365
	NON-BID ITEMS					
	FILLER	SIZE	-----	-----	-----	1/2" & 3/4"

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-127			
	DRAWN BY	BRE	PLANS CK'D. KRO
CROSS SECTION & QUANTITIES		SHEET 2 OF 12	

ABBREVIATIONS  
F—Fine M—Medium C—Coarse  
Ws—Weathered So—Sound

MATERIAL SYMBOLS  
Topsoil Silt Sandstone  
Sand Peat Limestone  
Gravel Clay Igneous Rock

LEGEND OF PROBING  
Probing No.  
Sta.  
Elevation  
95/6=95 Blows for 6"  
Penetration  
Probing taken with a  
350\*wt.  
Falling 18" on a 2"  
O.D. Point.  
7 Average Blows Per Foot  
Refusal 95/6

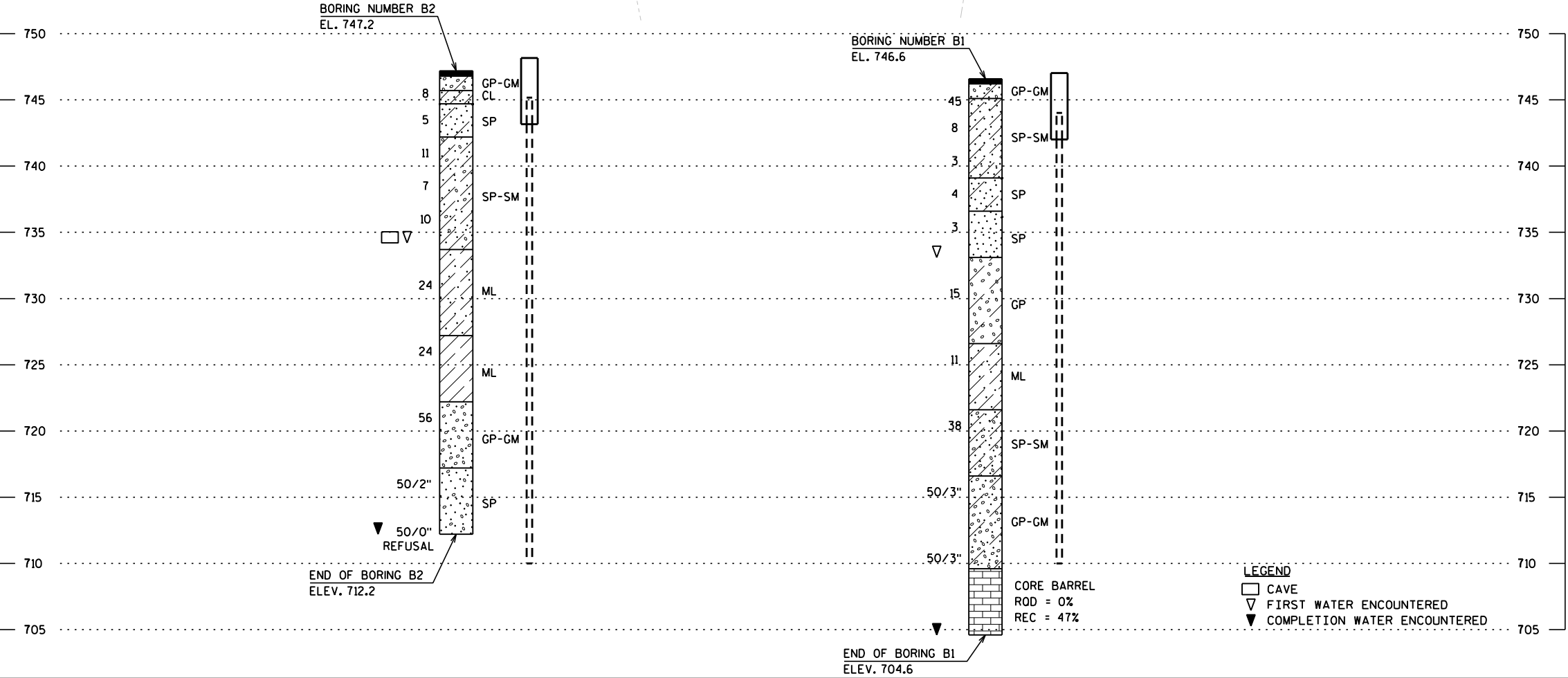
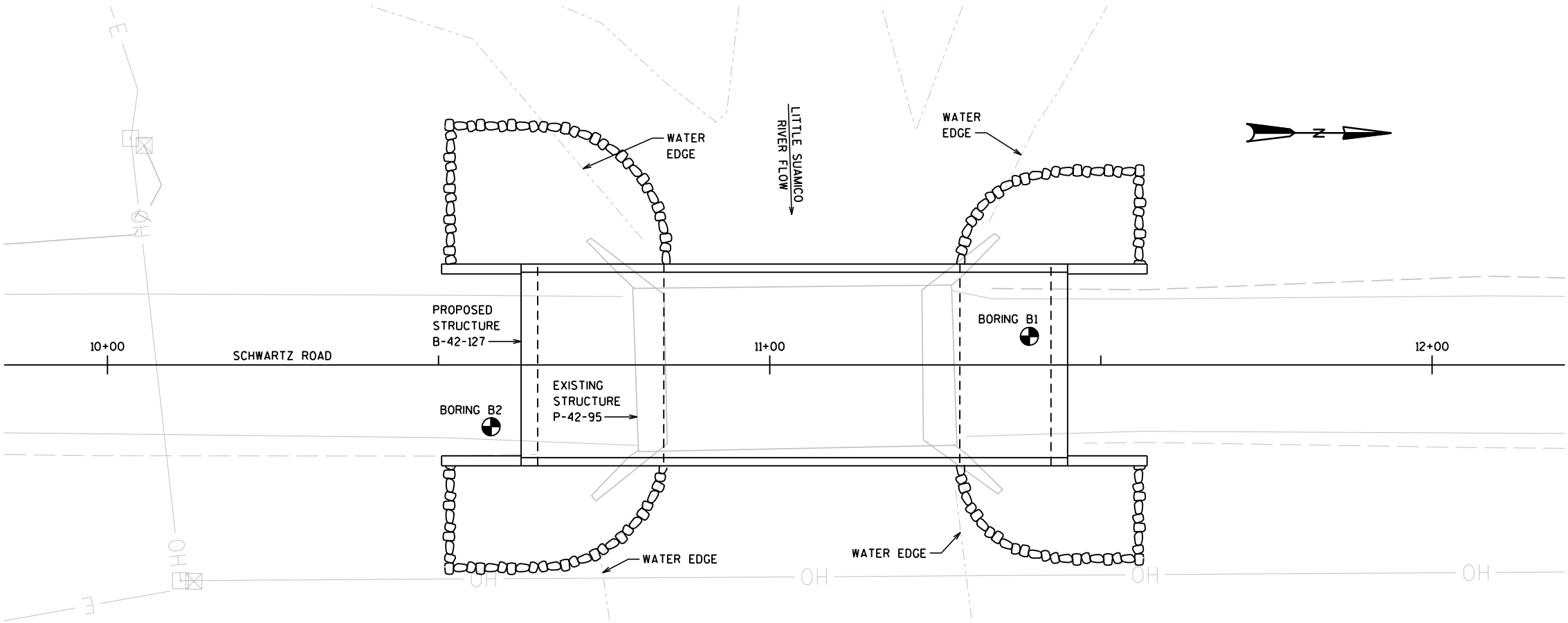
LEGEND OF BORING  
Boring No.  
Sta.  
Elev.  
Unconfined  
Strength—7.7  
Blows Per Ft.  
Using 140\* Wt.  
Falling 30"  
Wash Sample  
Shelby Tube — S.T.  
Ground Water  
Elevation  
No Ground Water  
Observed Above  
This Elevation  
Sandy Gravel  
F.  
Boulders or  
Cobbles  
Sand  
Silty Clay  
So  
Limestone

Unless otherwise specified, the blows per foot at the locations indicated are based on driving a 0.0.x1.4" I.D. split spoon sampler with a 140\* hammer having a free fall of 30". The blow count is taken in undisturbed soil immediately below a cased or open hole eliminating side friction on the drive pipe.

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

To obtain relative data concerning the character of material in and upon which the foundation might be built, borings and/or soundings were made at points approximately as indicated on this drawing. The data presented herein represents the findings of the subsurface explorations made. However, because the depths investigated are limited and the area of the borings and/or soundings is very small in relation to the entire area, the Division of Highways does not warrant conditions below the depths investigated or that the classification of material encountered in these investigations is necessarily typical of the entire site.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-127			
DRAWN BY		BRE	PLANS CK'D. KRO
SUBSURFACE EXPLORATION		SHEET 3 OF 12	

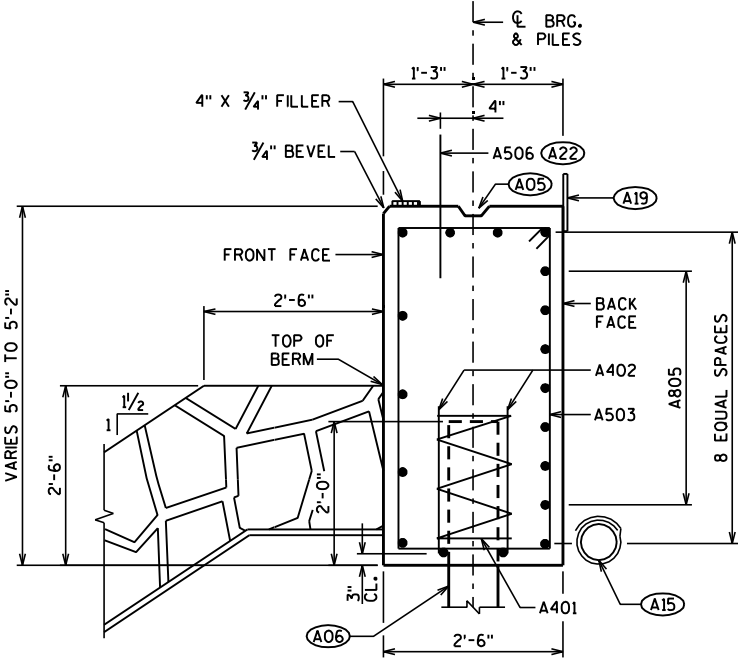


LEGEND

- (A05) CONSTRUCTION JOINT-FORMED BY BEVELED 2 x 6 BETWEEN BEAM SEATS.
- (A06) ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE. ESTIMATED LENGTH = 35' AT THE SOUTH ABUTMENT.
- (A15) PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO EAST SLOPES. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.
- (A17) 1/2" FILLER INCLUDED IN WING LENGTH, SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.) EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- (A22) A506 BARS SPACED @ 1'-0" CTRS. BETWEEN BEAM SEATS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

SEE SHEET 5 FOR WINGWALL DETAILS, BILL OF REINFORCEMENT AND BAR BENDING DIAGRAMS.

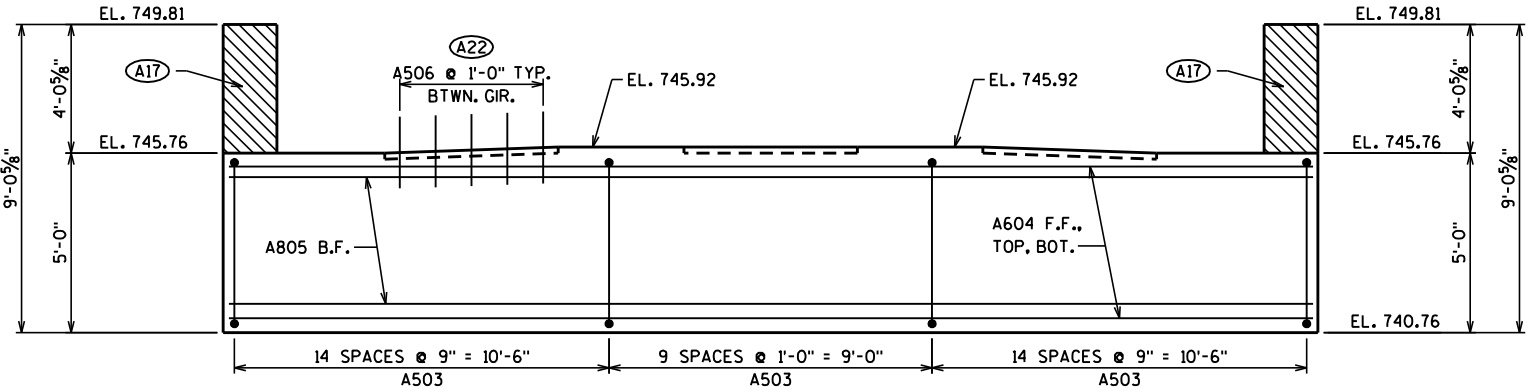
(X) DENOTES WING NUMBER



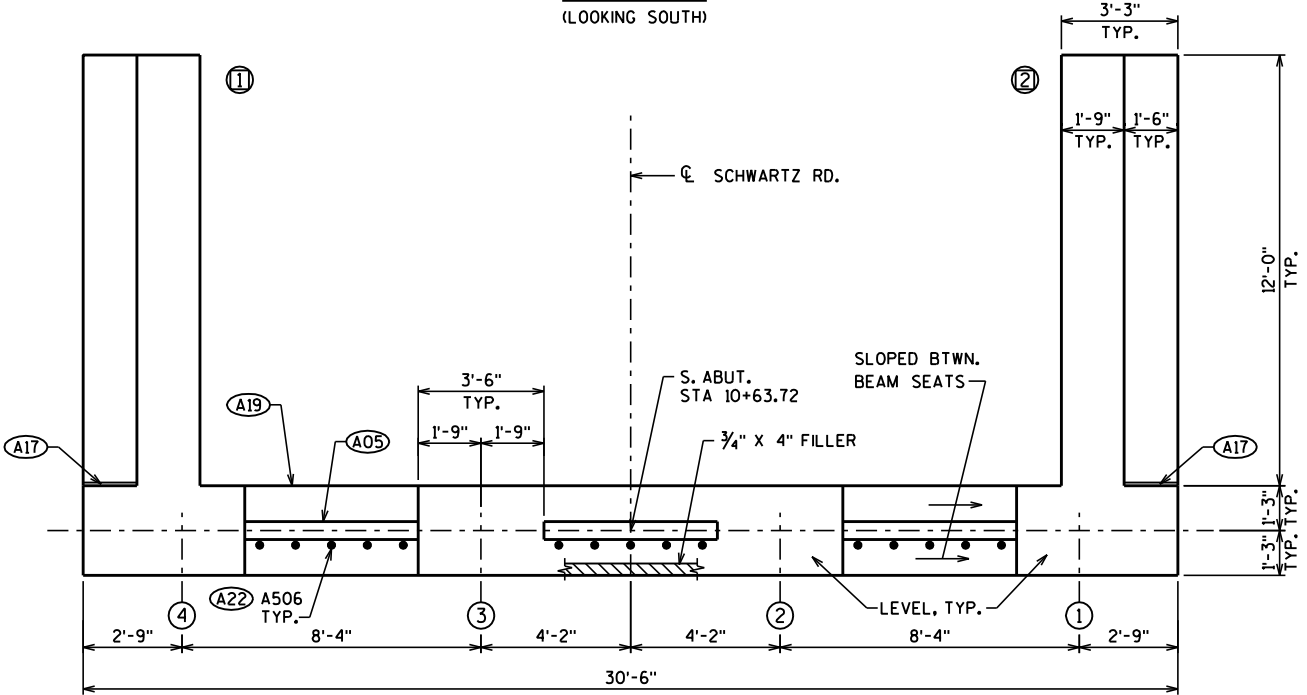
SECTION THRU BODY

HORIZ. BARS NOT OTHERWISE IDENTIFIED ARE A604 BARS

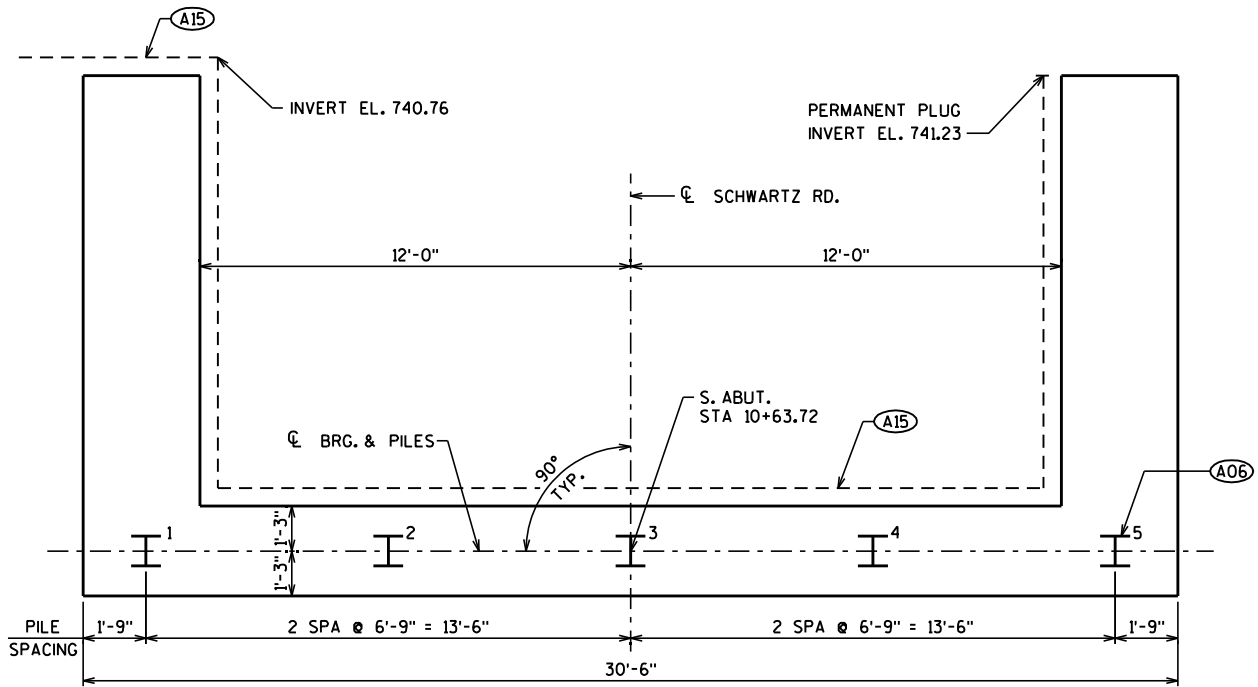
NO.	DATE	REVISION				BY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION							
STRUCTURE B-42-127							
				DRAWN BY	BRE	PLANS CK'D.	KRO
SOUTH ABUTMENT						SHEET 4 OF 12	



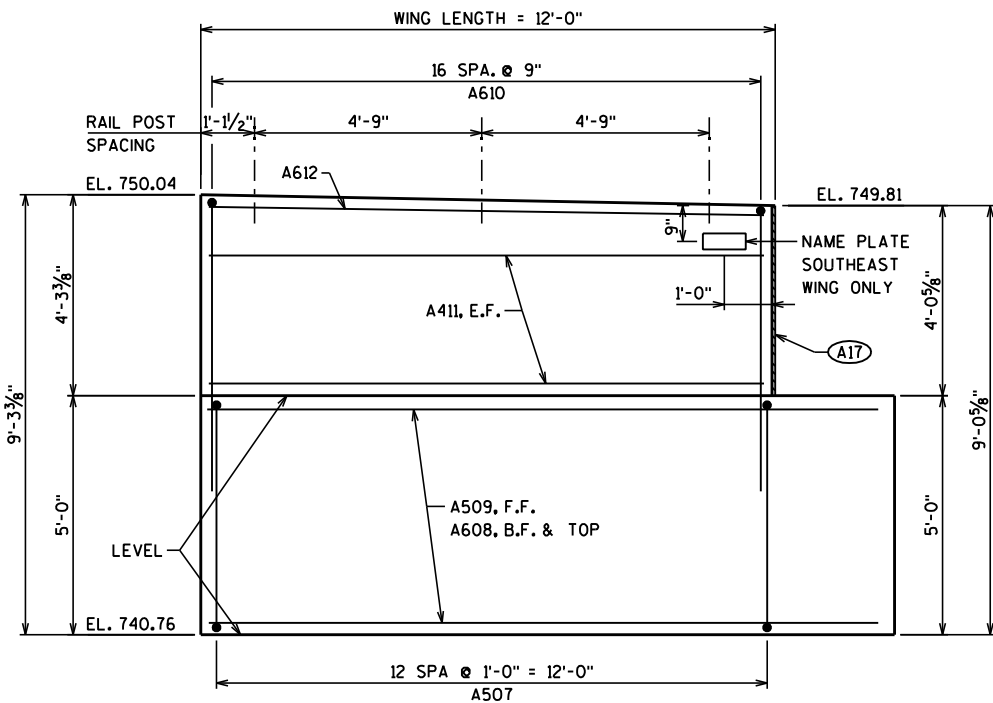
ELEVATION  
(LOOKING SOUTH)



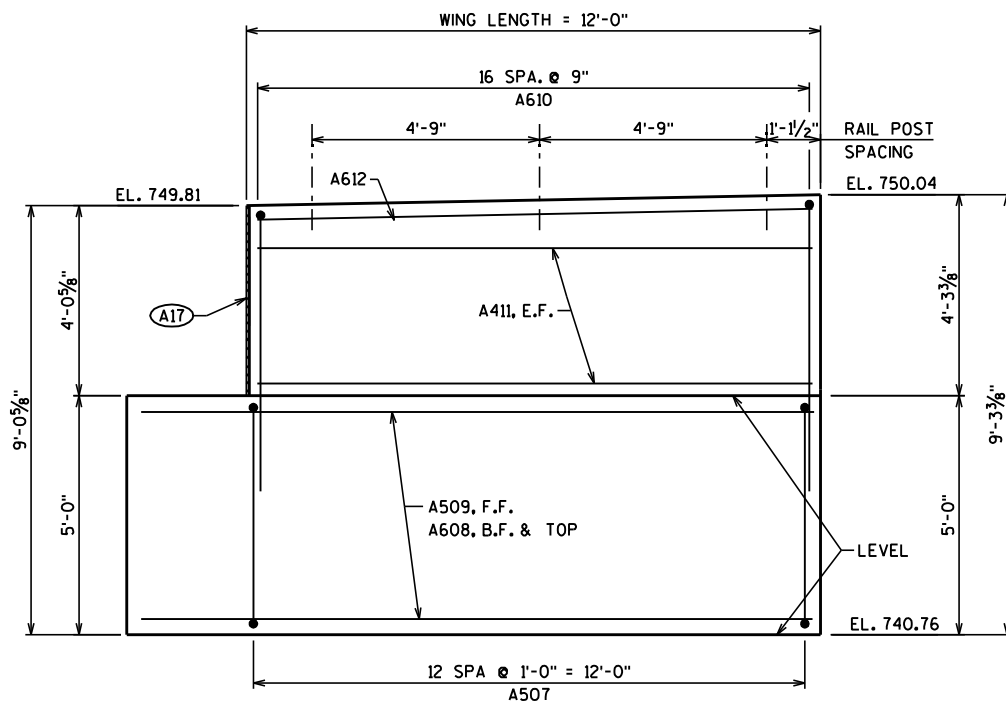
PLAN



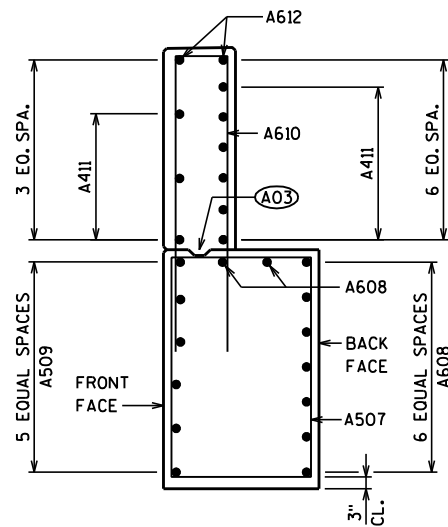
PILE PLAN



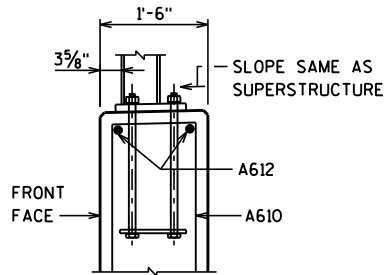
WING 1 ELEVATION



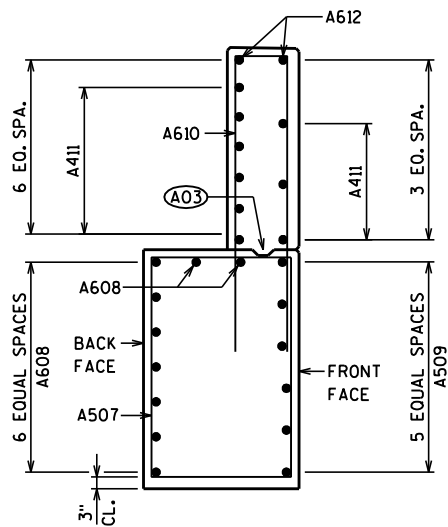
WING 2 ELEVATION



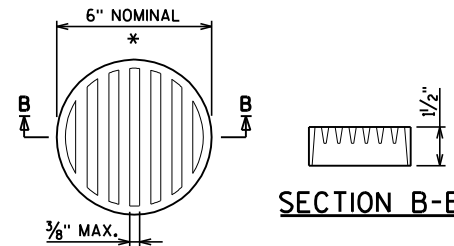
WING 1 SECTION



TYPE 'M' RAIL AT TOP OF WING



WING 2 SECTION



RODENT SCREEN DETAIL

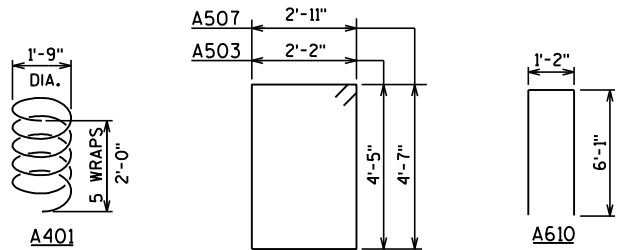
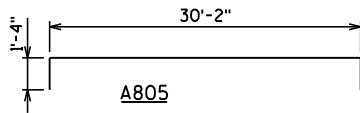
\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SCREEN, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SCREEN SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SCREEN SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH SHEET METAL SCREWS.

BILL OF BARS

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
A401		5	28'-0"	X	BODY - ONE PER PILE
A402		10	2'-3"		BODY - TWO PER PILE
A503		38	13'-9"	X	BODY - STIRRUPS
A604		11	30'-2"		BODY - HORIZONTAL
A805		7	32'-5"	X	BODY - HORIZONTAL B.F.
A506	X	15	2'-0"		BODY - VERTICAL, DOWEL
A507	X	26	15'-7"	X	WING - STIRRUPS
A608	X	18	13'-11"		WINGS - HORIZONTAL, B.F. & TOP
A509	X	12	14'-2"		WINGS - HORIZONTAL, F.F.
A610	X	34	13'-0"	X	WINGS - VERTICAL
A411	X	18	11'-8"		WINGS - HORIZONTAL
A612	X	4	11'-8"		WINGS - HORIZONTAL, TOP

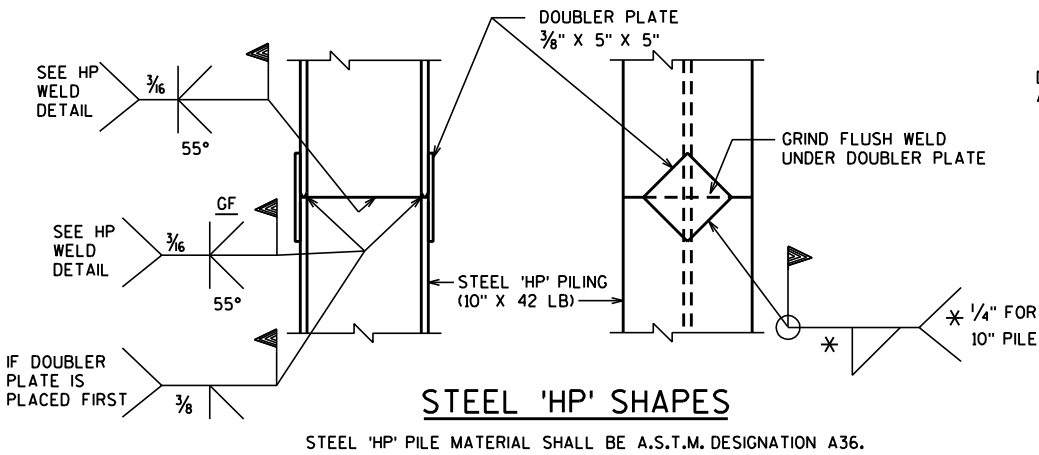


BAR BENDING DIAGRAMS

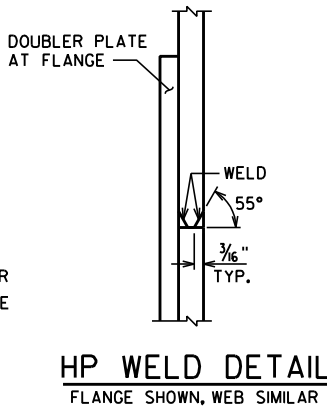
NOTES:

(A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2" X 6". (18" R.M.W. @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED.)

(A17) 1/2" FILLER INCLUDED IN WING LENGTH, SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.) EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.



STEEL 'HP' SHAPES



HP WELD DETAIL

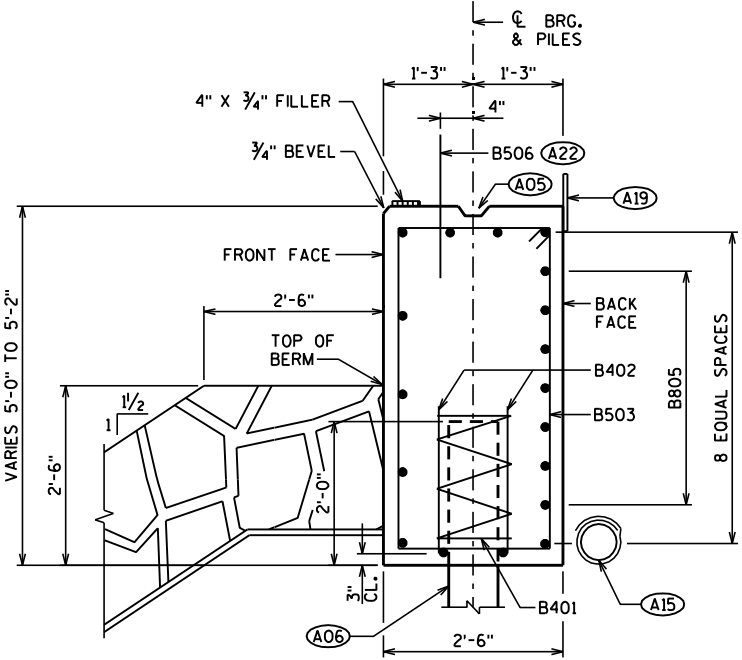
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-127			
DRAWN BY		BRE	PLANS CK'D. KRO
SOUTH ABUTMENT DETAILS		SHEET 5 OF 12	

LEGEND

- (A05) CONSTRUCTION JOINT-FORMED BY BEVELED 2 x 6 BETWEEN BEAM SEATS.
- (A06) ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE. ESTIMATED LENGTH = 35' AT THE NORTH ABUTMENT.
- (A15) PIPE UNDERDRAIN WRAPPED 6-INCH. SLOPE 0.5% MIN. TO EAST SLOPES. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN.
- (A17) 1/2" FILLER INCLUDED IN WING LENGTH, SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.) EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.
- (A19) 18" RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZONTAL AND VERTICAL JOINTS ON BACKFACE.
- (A22) B506 BARS SPACED @ 1'-0" CTRS. BETWEEN BEAM SEATS. MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

SEE SHEET 7 FOR WINGWALL DETAILS, BILL OF REINFORCEMENT AND BAR BENDING DIAGRAMS.

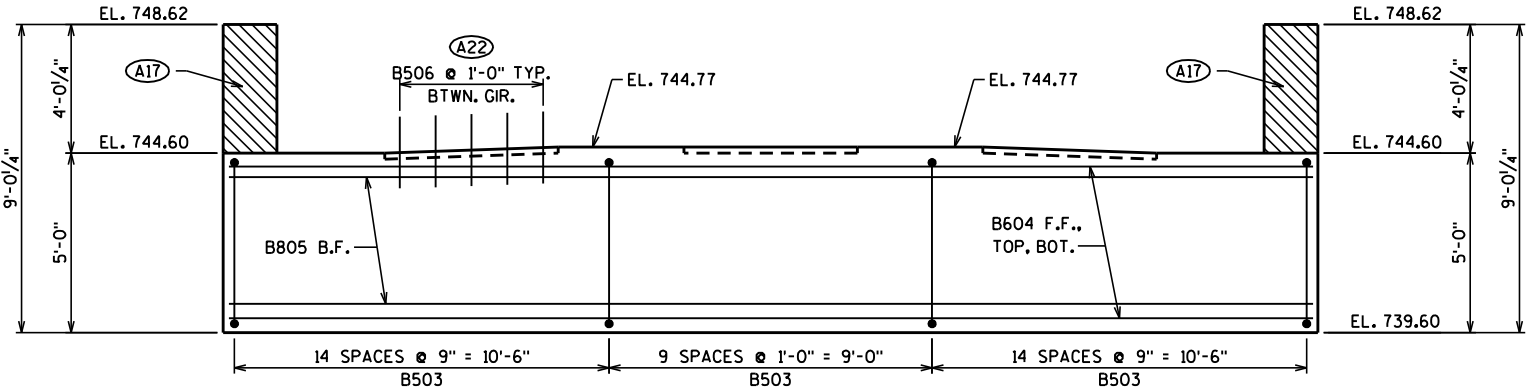
(X) DENOTES WING NUMBER



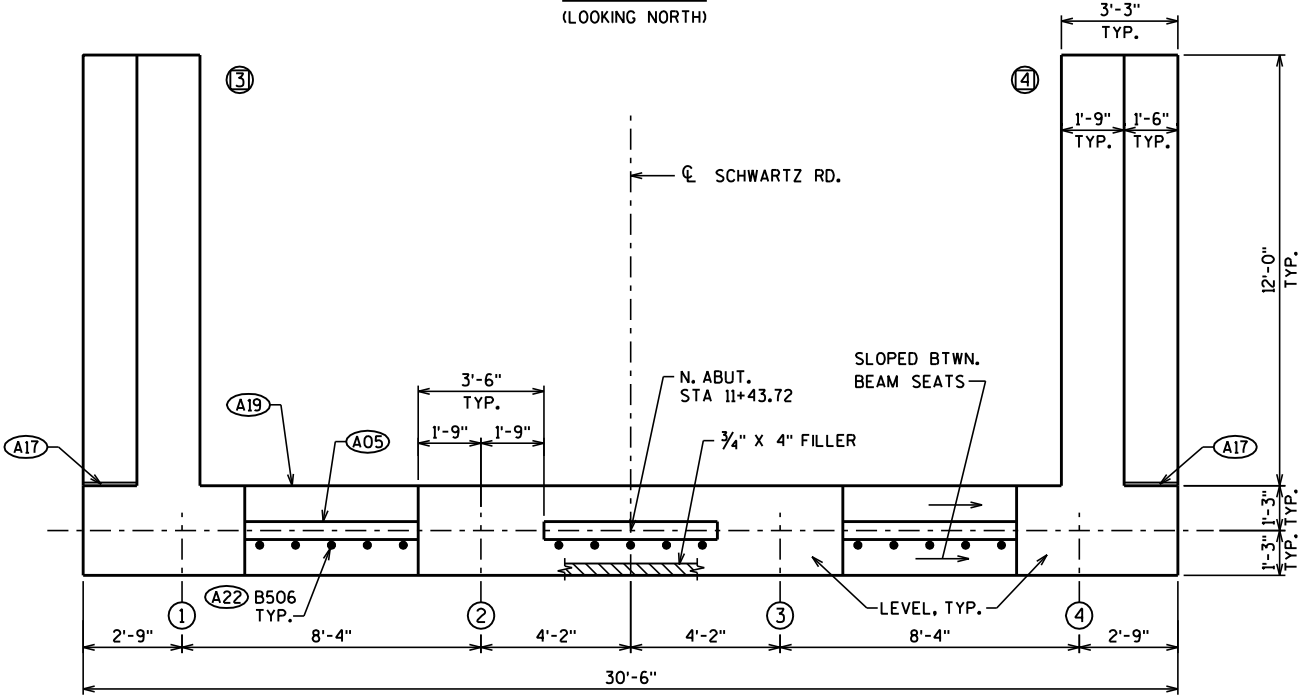
SECTION THRU BODY

HORIZ. BARS NOT OTHERWISE IDENTIFIED ARE B604 BARS

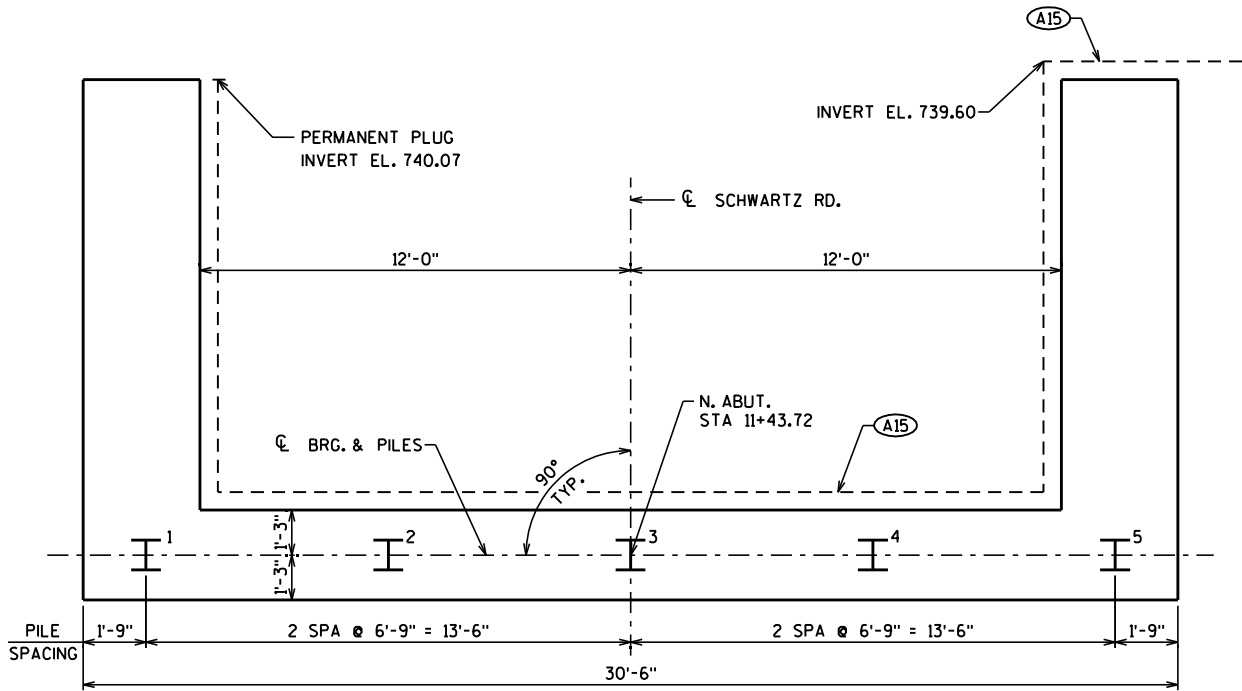
NO.	DATE	REVISION			BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION					
STRUCTURE B-42-127					
			DRAWN BY	BRE	PLANS CK'D. KRO
NORTH ABUTMENT				SHEET 6 OF 12	



ELEVATION  
(LOOKING NORTH)



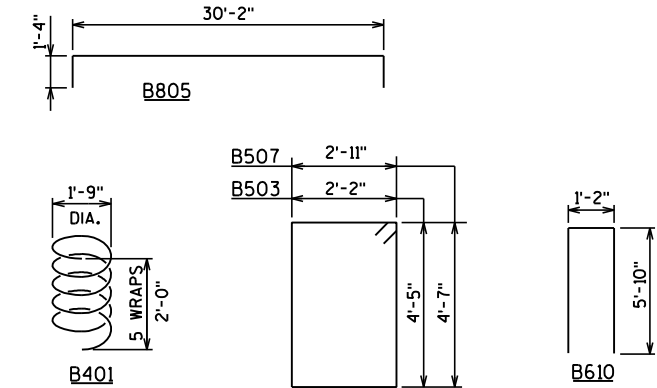
PLAN



PILE PLAN

BILL OF BARS

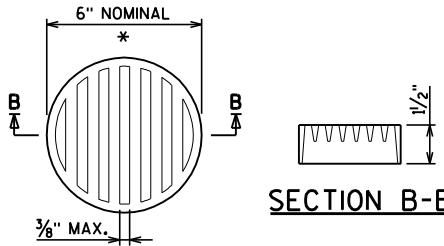
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
B401		5	28'-0"	X	BODY - ONE PER PILE
B402		10	2'-3"		BODY - TWO PER PILE
B503		38	13'-9"	X	BODY - STIRRUPS
B604		11	30'-2"		BODY - HORIZONTAL
B805		7	32'-5"	X	BODY - HORIZONTAL B.F.
B506	X	15	2'-0"		BODY - VERTICAL, DOWEL
B507	X	26	15'-7"	X	WINGS - STIRRUPS
B608	X	18	13'-11"		WINGS - HORIZONTAL, B.F. & TOP
B509	X	12	14'-2"		WINGS - HORIZONTAL, F.F.
B610	X	34	12'-6"	X	WINGS - VERTICAL
B411	X	18	11'-8"		WINGS - HORIZONTAL
B612	X	4	11'-8"		WINGS - HORIZONTAL, TOP



BAR BENDING DIAGRAMS

NOTES:

- (A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2" X 6". (18" R.M.W. @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED.)
- (A17) 1/2" FILLER INCLUDED IN WING LENGTH, SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.) EXTEND SEALER 3" BELOW GUTTER LINE AT INSIDE FACE.



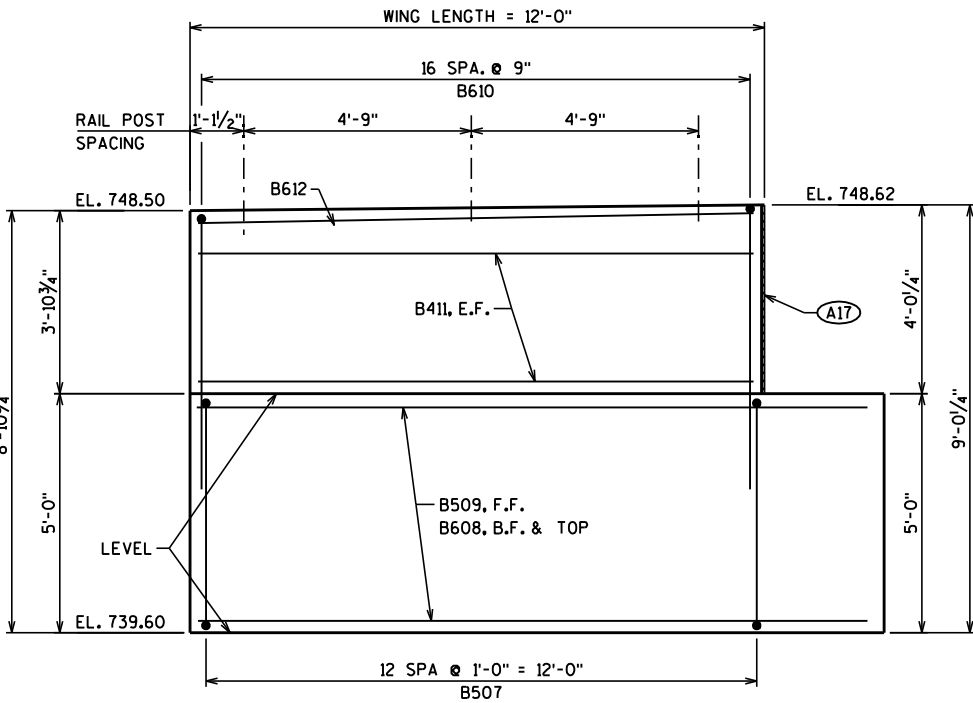
SECTION B-B

RODENT SCREEN DETAIL

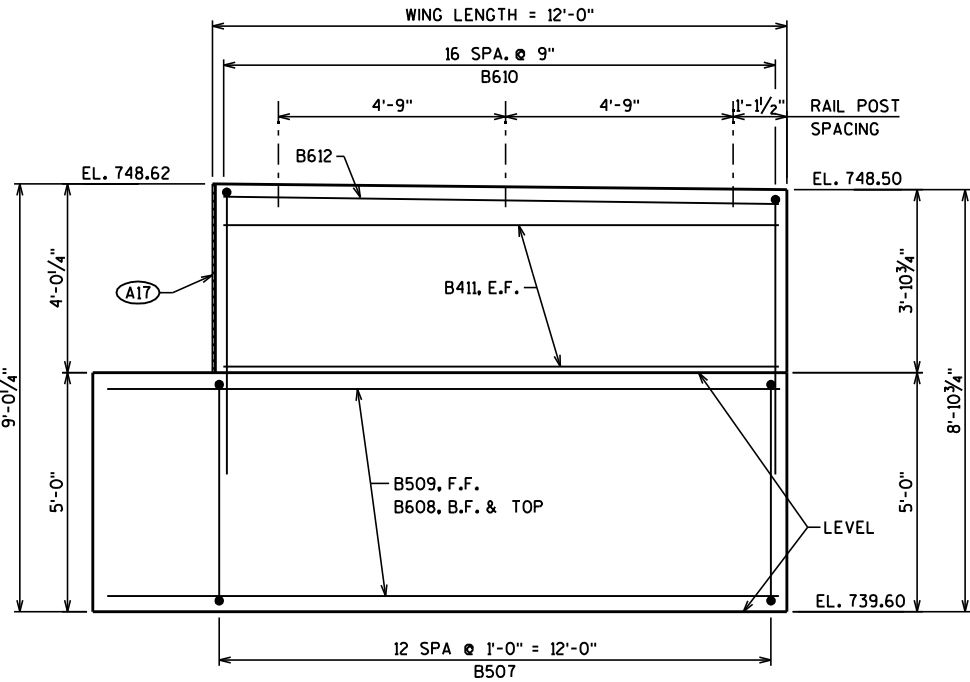
\* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SCREEN, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

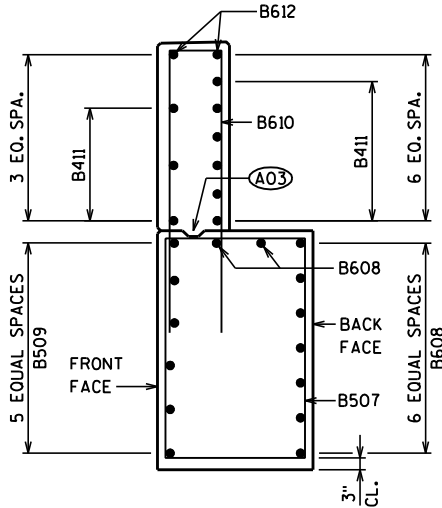
THE RODENT SCREEN SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SCREEN SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH SHEET METAL SCREWS.



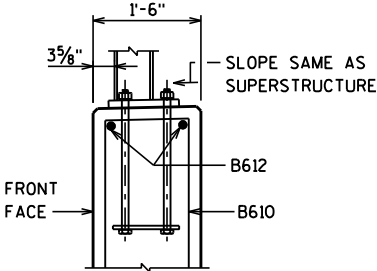
WING 3 ELEVATION



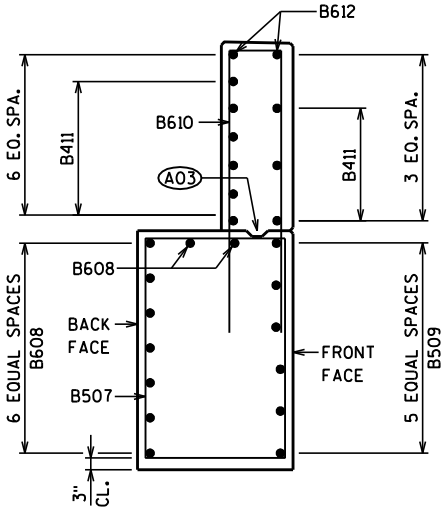
WING 4 ELEVATION



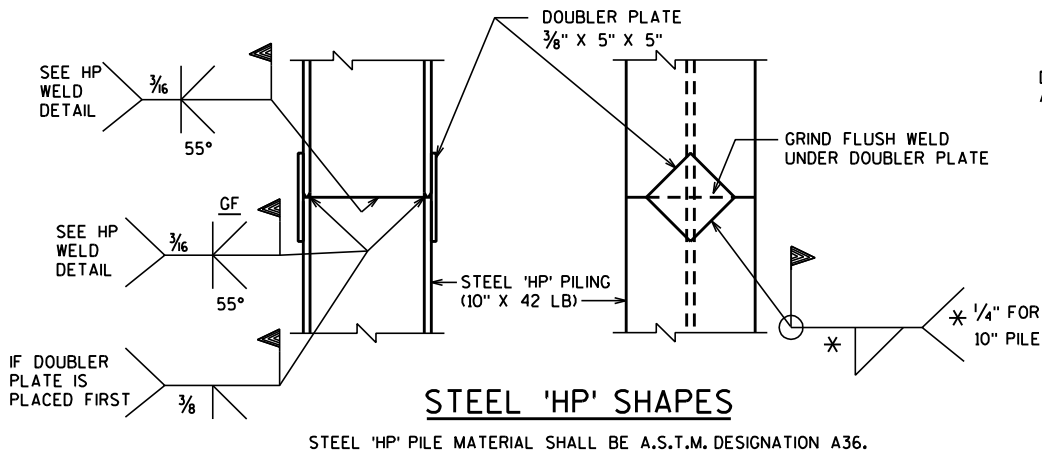
WING 3 SECTION



TYPE 'M' RAIL AT TOP OF WING

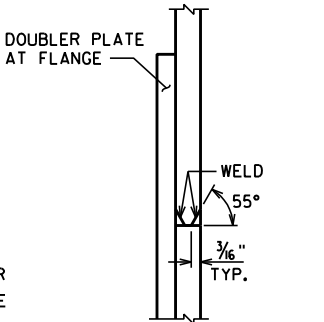


WING 4 SECTION



STEEL 'HP' SHAPES

STEEL 'HP' PILE MATERIAL SHALL BE A.S.T.M. DESIGNATION A36.



HP WELD DETAIL  
FLANGE SHOWN, WEB SIMILAR

NO.	DATE	REVISION	BY
		STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
		STRUCTURE B-42-127	
		DRAWN BY BRE PLANS CK'D. KRO	
		NORTH ABUTMENT DETAILS	SHEET 7 OF 12

**GIRDER NOTES**

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY FOR BONDING TO THE SLAB, EXCEPT THE OUTSIDE 8" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 8" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS.

STRANDS SHALL BE FLUSH WITH THE END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, ENDS OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO APPLICATION OF THE SEALER.

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

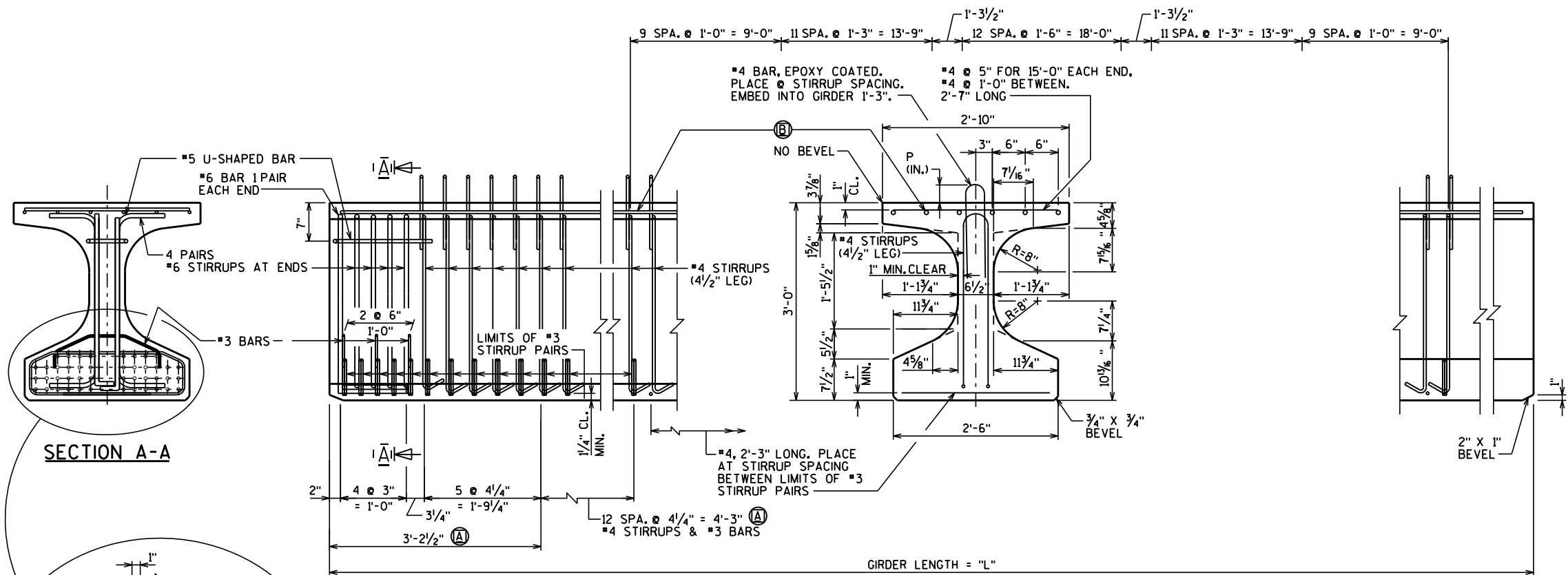
SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT. IF THE FABRICATOR WANTS TO BUILD A BAR STEEL CAGE BY WELDING LONGITUDINAL REINFORCEMENT TO THE #4 STIRRUPS, ONE OPTION IS AVAILABLE:

USE ASTM A706, GRADE 60 REINFORCEMENT AND THE STIRRUP SPACING AS SHOWN ON THE PLANS.

AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A497 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION.

PRESTRESSING STRANDS SHALL BE 0.6" DIA.-7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 psi.

FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE "STEEL DIAPHRAGM" SHEET.

**SIDE VIEW & TYP. SECTION IN SPAN**

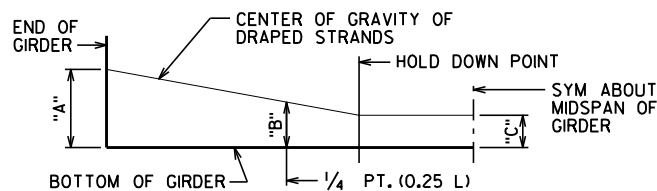
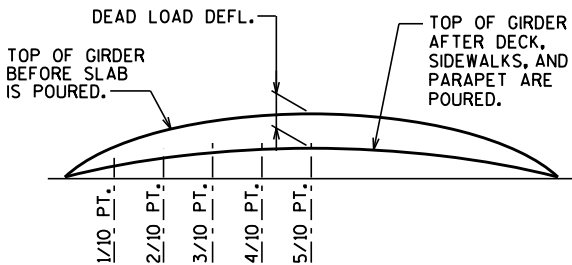
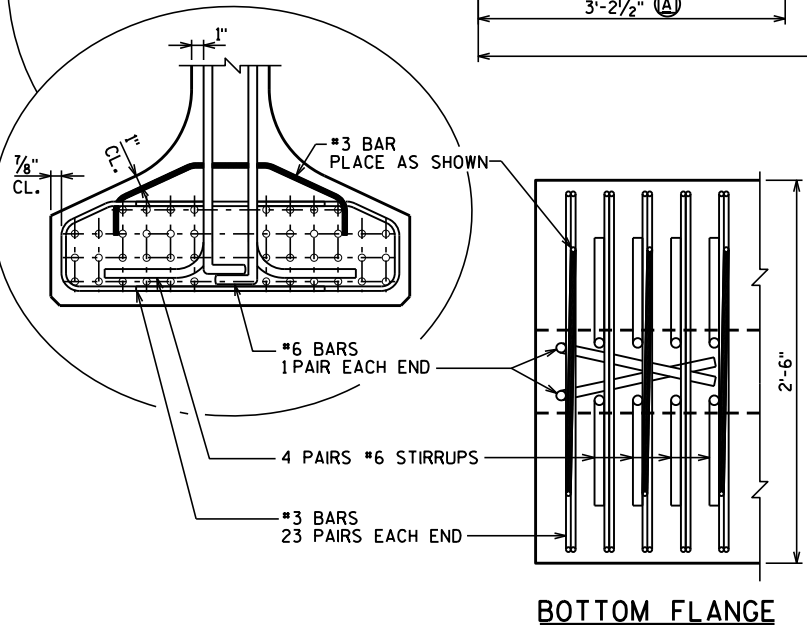
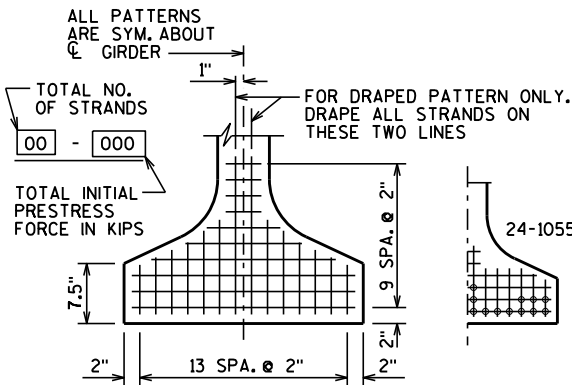
(A) DETAIL TYP. AT EACH END

(B) 6 #4 BARS, FULL LENGTH, MIN. LAP = 1'-11"

\*THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOBSITE PLACEMENT.

SPAN	CAMBER (IN.) *
1	2.14

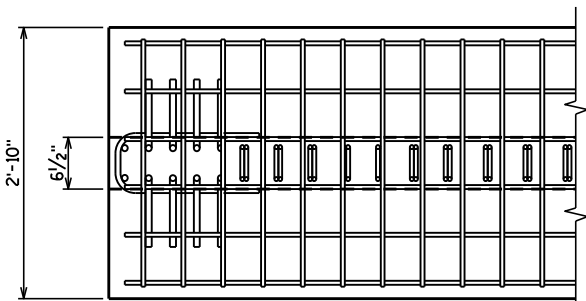
THESE VALUES ARE NOT TO BE USED IN DETERMINING 'T'. USE ACTUAL GIRDER SHOTS. THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.

**DRAPED STRAND PROFILE****DEAD LOAD DEFLECTION DIAGRAM****BOTTOM FLANGE****TYP. STRAND PATTERN**

\* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

**GIRDER DATA**

GIRDER DATA																								
SPAN	GIRDER	GIRDER LENGTH "L"	DEAD LOAD DEFL. (IN.)									CONC. STRGTH. f'c (p.s.i.)	"P" 1/3 IST OF GIRDER	"P" MID 1/3 OF GIRDER	"P" END 1/3 OF GIRDER	DIA. OF STRAND (IN.)	DRAPED PATTERN					UNDRAPED PATTERN		
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10						TOTAL NO. OF STRANDS	f'ci (P.S.I.) *	(IN.)				TOTAL NO. OF STRANDS	f'ci (P.S.I.) *
																			"A"	"B" MIN.	"B" MAX.	"C"		
1	ALL	81.0'	0.43	0.83	1.15	1.36	1.42	1.36	1.15	0.83	0.43	8,000	7"	7"	7"	0.6	24	6,800	32	11"	14"	4	---	---

**TOP FLANGE**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-127			
DRAWN BY		BRE	PLANS CKD. KRO
36W" PRESTRESSED GIRDER DETAILS		SHEET 8 OF 12	

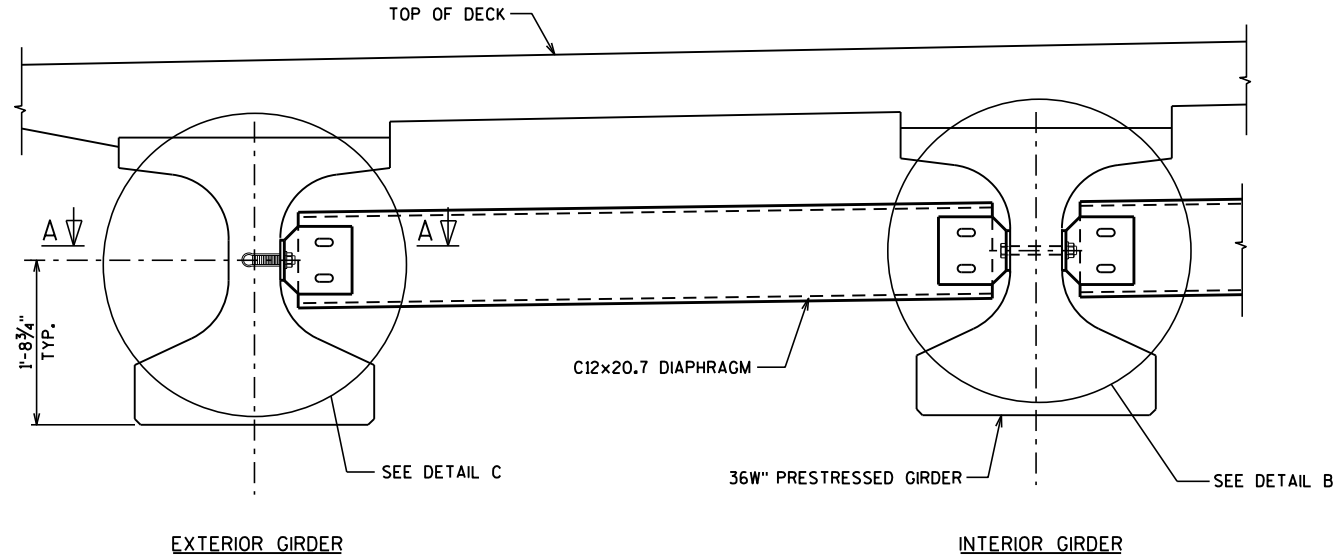
NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-42-127", EACH.

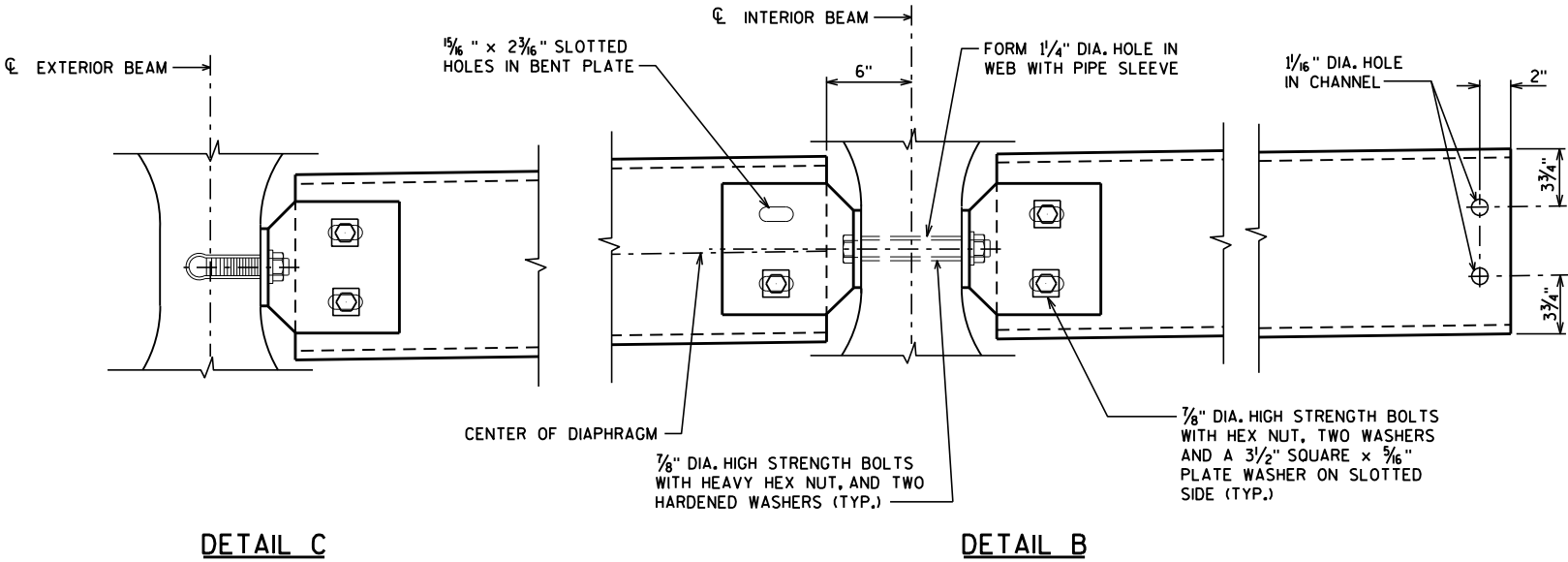
EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36. ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE 1.

ALL DIAPHRAGM STRUCTURAL STEEL SHOWN SHALL BE HOT-DIPPED GALVANIZED. ALL BOLTS, NUTS AND WASHERS SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C. GALVANIZED NUTS SHALL BE TAPPED OVERSIZE IN ACCORDANCE WITH THE REQUIREMENTS OF ASTM A563 AND SHALL MEET THE REQUIREMENTS OF SUPPLEMENTARY REQUIREMENT S1 OF ASTM A563, LUBRICANT AND TEST FOR COATED NUTS.

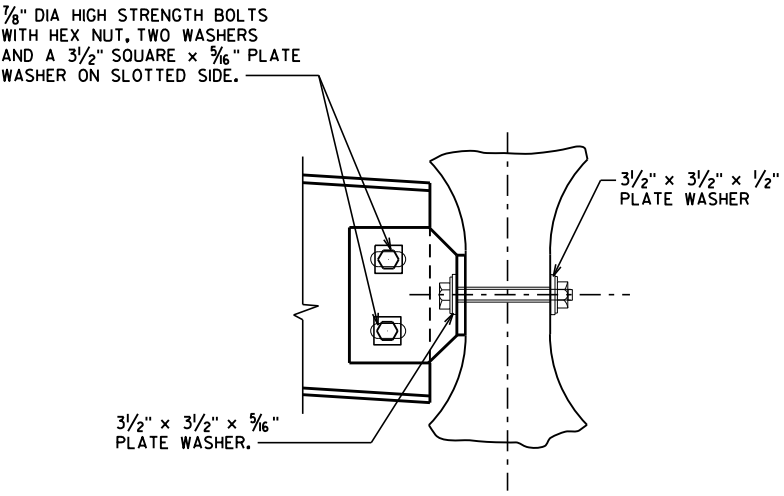


PART TRANSVERSE SECTION AT DIAPHRAGM

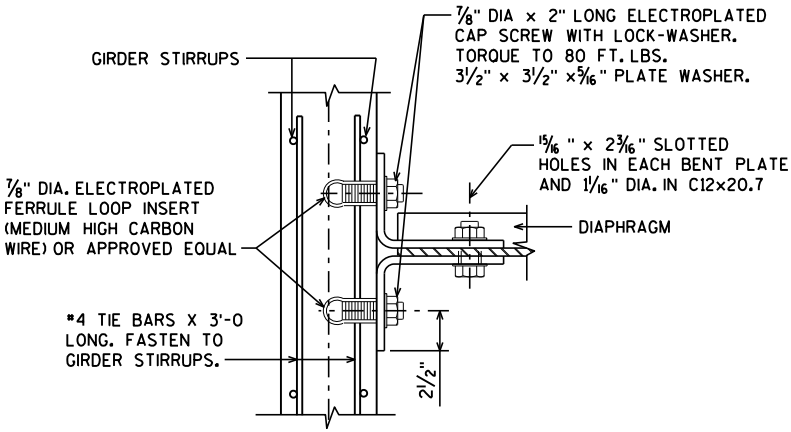


DETAIL C

DETAIL B

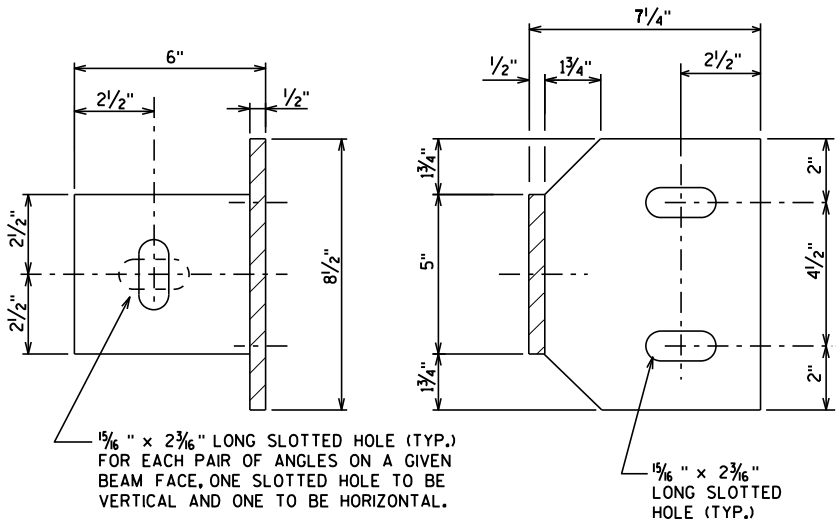


SECTION AT INTERIOR GIRDERS THRU DIAPHRAGM FOR SKEW ANGLES > 10°



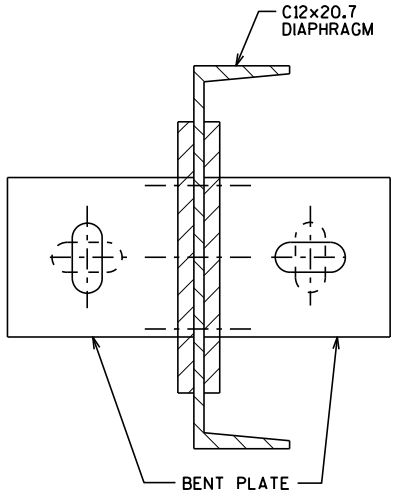
SECTION A-A

(FOR EXTERIOR ATTACHMENT)



BEAM FACE

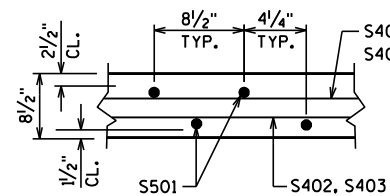
DIAPHRAGM FACE



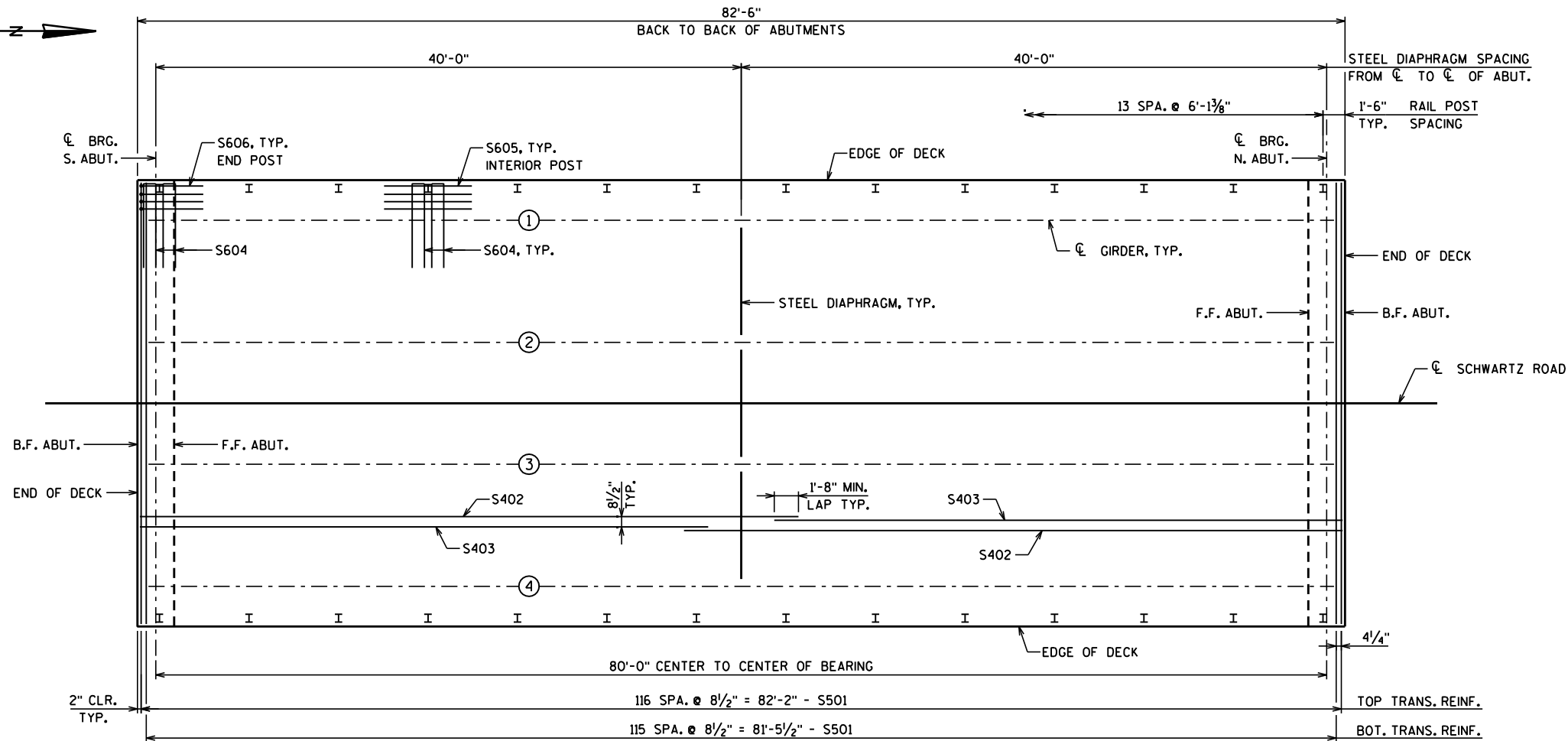
ATTACHMENT TO CHANNEL

NO.	DATE	REVISION	BY
		STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
		STRUCTURE B-42-127	
		DRAWN BY BRE PLANS CK'D. KRO	
		STEEL DIAPHRAGMS	SHEET 9 OF 12

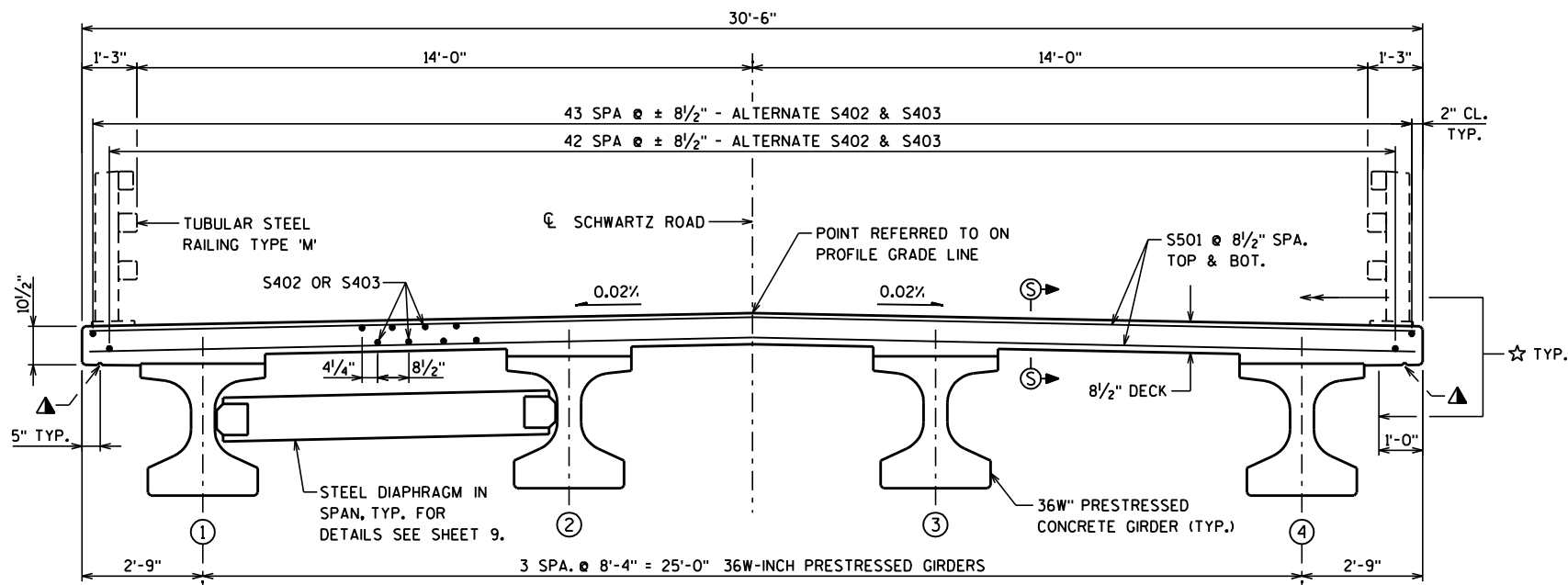




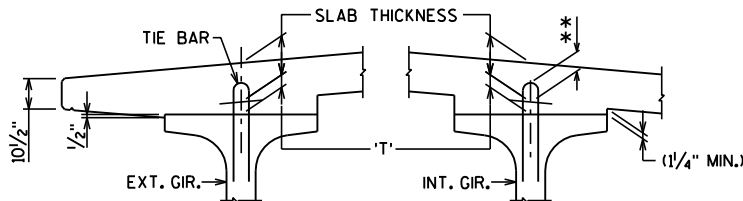
SECTION S-S



SUPERSTRUCTURE PLAN



CROSS SECTION THRU ROADWAY



SLAB HAUNCH DETAIL

IF 1 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR, THE PLAN SLAB THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR, \*\* IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

TO DETERMINE 'T', ELEV. OF TOP OF GIR'S. AT CL. OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN, THEN FOLLOW THIS PROCESS:

TOP OF DECK ELEV. AT FINAL GRADE  
- TOP OF GIRDER ELEVATION  
+ DEAD LOAD DEFLECTION  
- SLAB THICKNESS  
= HAUNCH HEIGHT 'T'

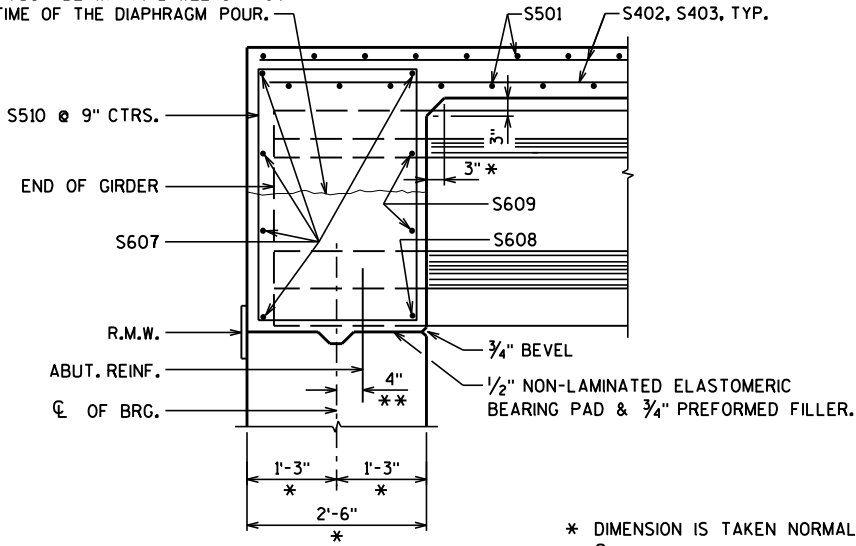
NOTE: AN AVERAGE HAUNCH ('T') OF 3" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".

▲ 3/4" V-GROOVE. EXTEND V-GROOVE TO 3" FROM FRONT FACE OF ABUTMENT DIAPHRAGM.

☆ APPLY PROTECTIVE SURFACE TREATMENT.

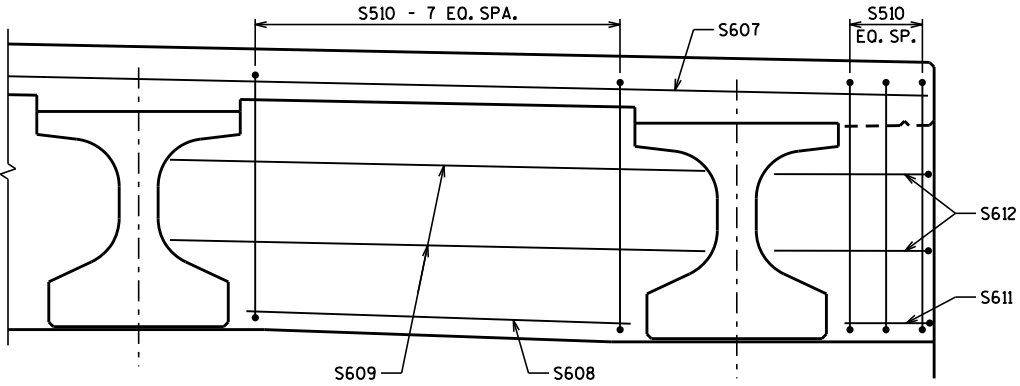
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-127			
DRAWN BY		BRE	PLANS CK'D. KRO
SUPERSTRUCTURE		SHEET 10 OF 12	

OPTIONAL CONSTRUCTION JOINT 1'-2"  
BELOW TOP OF GIRDER. IF USED, DECK  
POUR MUST BE WITHIN 2 WEEKS FROM  
THE TIME OF THE DIAPHRAGM POUR.



PART LONGIT. SECTION

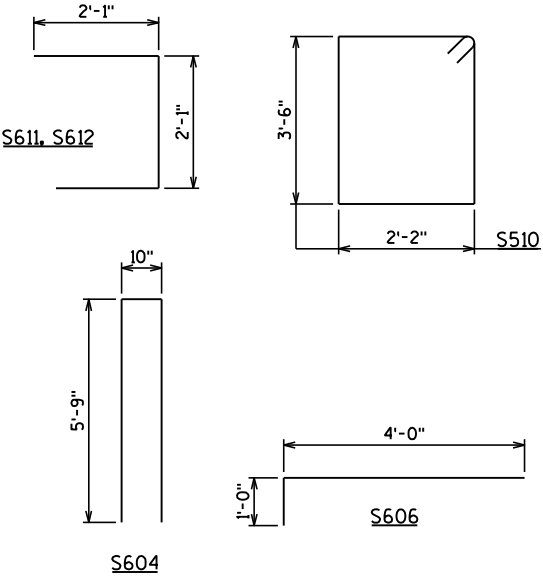
\* DIMENSION IS TAKEN NORMAL TO  
CL SUBSTRUCTURE UNITS.  
\*\* DIMENSION IS TAKEN PARALLEL  
TO CL GIRDER.



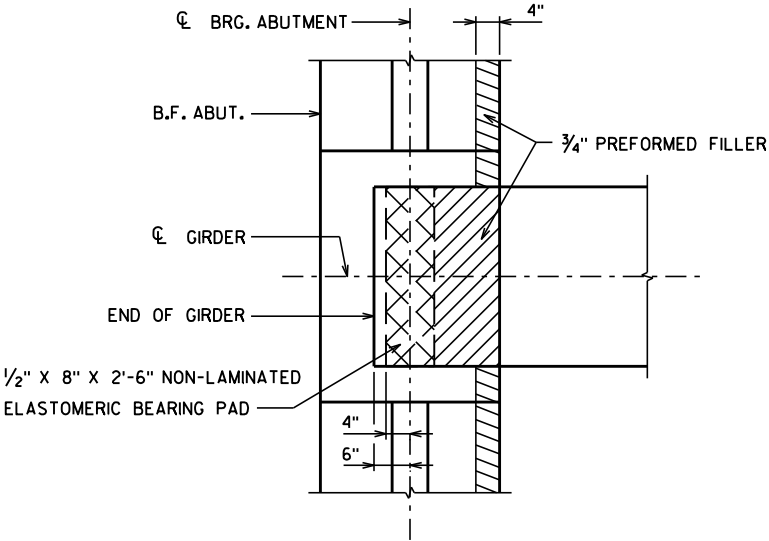
DIAPHRAGM DETAILS AT ABUTMENT

BILL OF BARS

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
S501	X	233	30'-2"		TRANS. TOP & BOT.
S402	X	87	45'-0"		LONG. TOP & BOTTOM
S403	X	87	38'-10"		LONG. TOP & BOTTOM
S604	X	56	12'-0"	X	AT RAIL POST
S605	X	96	6'-0"		AT INTERIOR RAIL POST
S606	X	16	4'-10"	X	AT END RAIL POST
S607	X	10	30'-2"		DIAPH. HORIZONTAL, B.F. & TOP
S608	X	6	5'-6"		DIAPH. HORIZONTAL, F.F.
S609	X	12	7'-5"		DIAPH. HORIZONTAL, F.F.
S510	X	60	11'-11"	X	DIAPH. STIRRUPS VERTICAL
S611	X	4	5'-0"	X	DIAPH. HORIZONTAL, ENDS
S612	X	8	5'-11"	X	DIAPH. HORIZONTAL, ENDS



BAR BEND DIAGRAMS



BEARING PAD DETAIL

TOP OF DECK ELEVATIONS

LOCATION	S.ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	N. ABUT.
W. EDGE	749.79	749.64	749.51	749.37	749.25	749.13	749.02	748.91	748.81	748.72	748.63
GIRDER 1	749.84	749.70	749.56	749.43	749.30	749.18	749.07	748.97	748.87	748.77	748.69
GIRDER 2	750.01	749.87	749.73	749.60	749.47	749.35	749.24	749.13	749.03	748.94	748.85
GIRDER 3	750.01	749.87	749.73	749.60	749.47	749.35	749.24	749.13	749.03	748.94	748.85
GIRDER 4	749.84	749.70	749.56	749.43	749.30	749.18	749.07	748.97	748.87	748.77	748.69
E. EDGE	749.79	749.64	749.51	749.37	749.25	749.13	749.02	748.91	748.81	748.72	748.63

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-127			
DRAWN BY		BRE	PLANS CK'D. KRO
SUPERSTRUCTURE DETAILS		SHEET 11 OF 12	



- (1) W6 x 25 WITH  $1\frac{1}{2}$ " x  $1\frac{1}{2}$ " HORIZONTAL SLOTS ON EACH SIDE OF POST FOR ANCHOR BOLTS NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- (2) PLATE  $1\frac{1}{4}$ " x  $11\frac{3}{4}$ " x  $1$ "-8" WITH  $1\frac{1}{8}$ " x  $1\frac{1}{8}$ " SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE
- (3) ASTM A449 -  $1\frac{1}{8}$ " DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED), 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE  $1$ "-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS  $> 16$ " USE  $1$ "-3" LONG. USE  $10\frac{3}{4}$ " LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- (4)  $\frac{5}{8}$ " x  $11$ " x  $1$ "-8" ANCHOR PLATE (GALVANIZED) WITH  $1\frac{3}{8}$ " DIA. HOLES FOR ANCHOR BOLTS NO. 3
- (5) TS 5 x 4 x .025 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- (5A) TS 5 x 5 x .025 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- (6)  $\frac{7}{8}$ " DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT,  $\frac{3}{8}$ " x  $1\frac{5}{8}$ " x  $1\frac{5}{8}$ " WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- (7)  $\frac{1}{2}$ " THK. BACK-UP PLATE WITH 2 -  $\frac{7}{8}$ " x  $1\frac{1}{2}$ " THREADED SHOP WELDED STUDS (ITEM 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- (8)  $1$ " DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR  $\frac{7}{8}$ " DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- (9) SPLICE SLEEVE FABRICATED FROM  $\frac{1}{4}$ " PLATE. PROVIDE "SLIDING FIT".
- (10)  $\frac{3}{8}$ " x  $2\frac{5}{8}$ " x  $2$ "-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- (10A)  $\frac{3}{8}$ " x  $2\frac{5}{8}$ " x  $2$ "-4" PLATE USED IN NO. 5.  $\frac{3}{8}$ " x  $3\frac{5}{8}$ " x  $2$ "-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- (11)  $\frac{7}{8}$ "  $\phi$  A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE  $\frac{5}{8}$ " x  $1\frac{1}{4}$ " LONGIT. SLOTTED HOLES AT FIELD JOINTS AND  $\frac{5}{8}$ " x  $2\frac{1}{4}$ " MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- (12)  $\frac{7}{8}$ " DIA. x  $1\frac{1}{2}$ " LONG THREADED SHOP WELDED STUDS (2 REQ'D).
- (13)  $\frac{3}{8}$ " x 8" x  $1$ "-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- (14)  $\frac{7}{8}$ " DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER.
- (15)  $1$ "  $\phi$  HOLES IN TUBES NO. 5A FOR  $\frac{7}{8}$ " DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. 4 HOLES IN TUBES.

1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M (B-42-127)" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL  $\frac{1}{8}$  TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION, PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
10. WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH APPROVED THE COAT AND TOP COAT.
11. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).
12. PLACE FIRST BOTTOM LONGITUDINAL BAR CLEAR OF DRIP GROOVE.

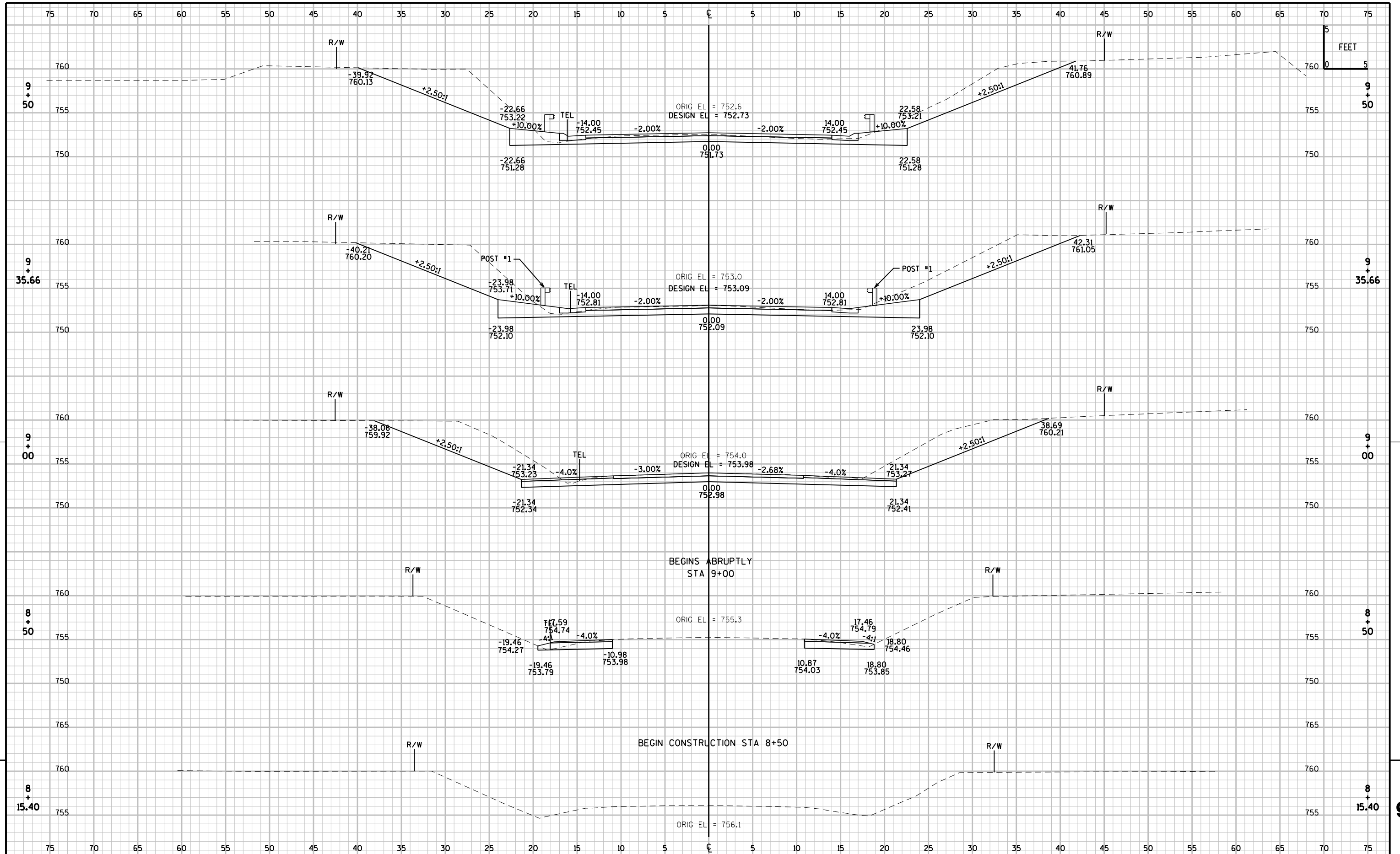
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-42-127			
DRAWN BY		BRE	PLANS CK'D. KRO
RAILING TUBULAR TYPE 'M'		SHEET 12 OF 12	

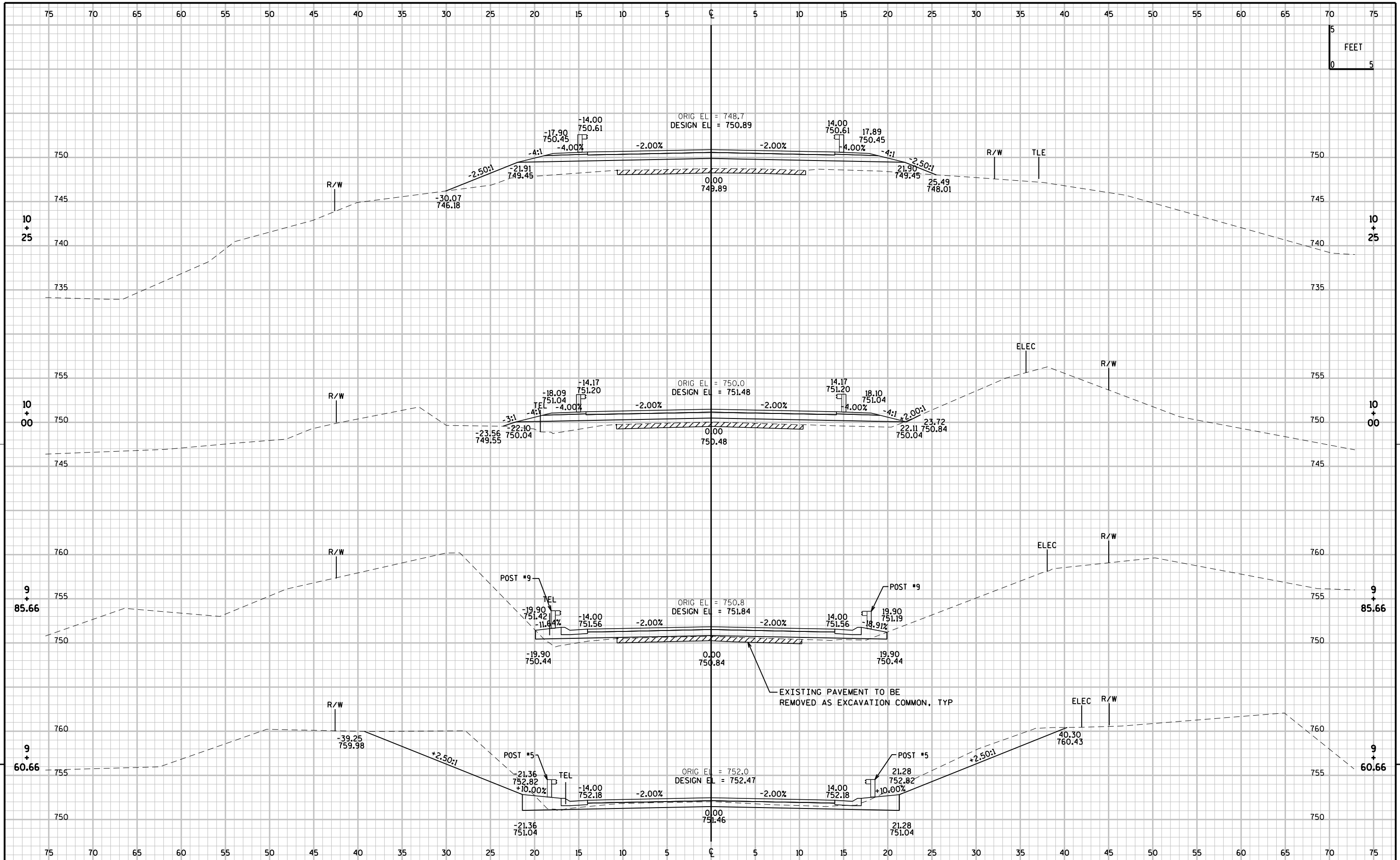
SCHWARTZ ROAD - SOUTH

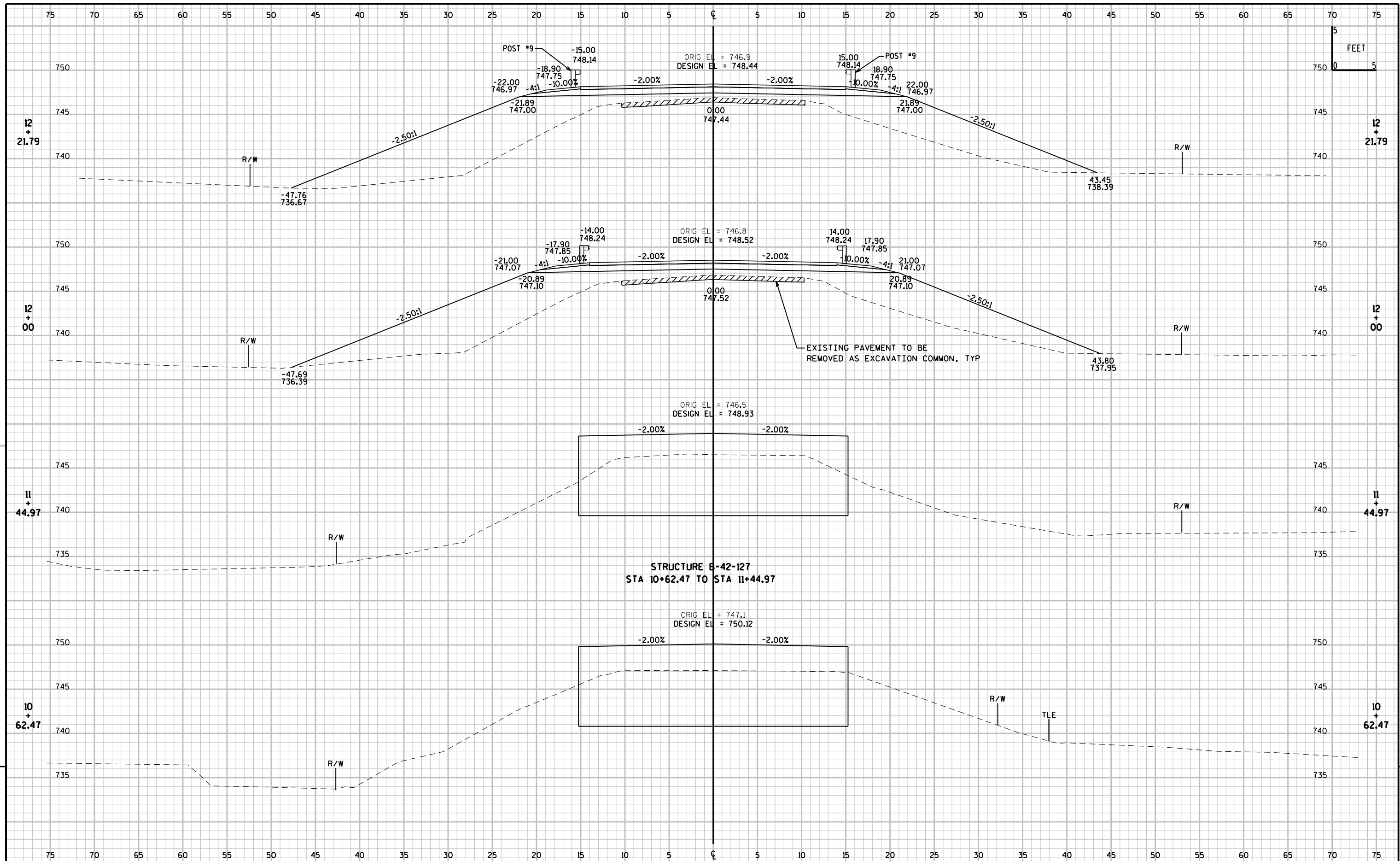
STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
	Cut	Salvaged/ Unusable Pavement Material	Fill	Cut	Salvaged/ Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.3	
8+50.00	11	0	0	0	0	0	0	0	0
9+00.00	131	0	0	131	0	0	131	0	131
9+35.66	131	11	0	173	7	0	304	0	297
9+50.00	96	11	0	60	6	0	365	0	352
9+60.66	96	11	0	38	4	0	403	0	385
9+85.66	1	11	9	45	10	4	448	5	415
10+00.00	0	11	27	0	6	10	448	18	397
10+25.00	0	11	62	0	10	41	448	71	333
10+62.47	0	11	62	0	15	86	448	183	206
STRUCTURE	0	0	0	0	0	0	448	183	206
ENDS ABRUPTLY	0	0	0	0	0	0	448	183	206

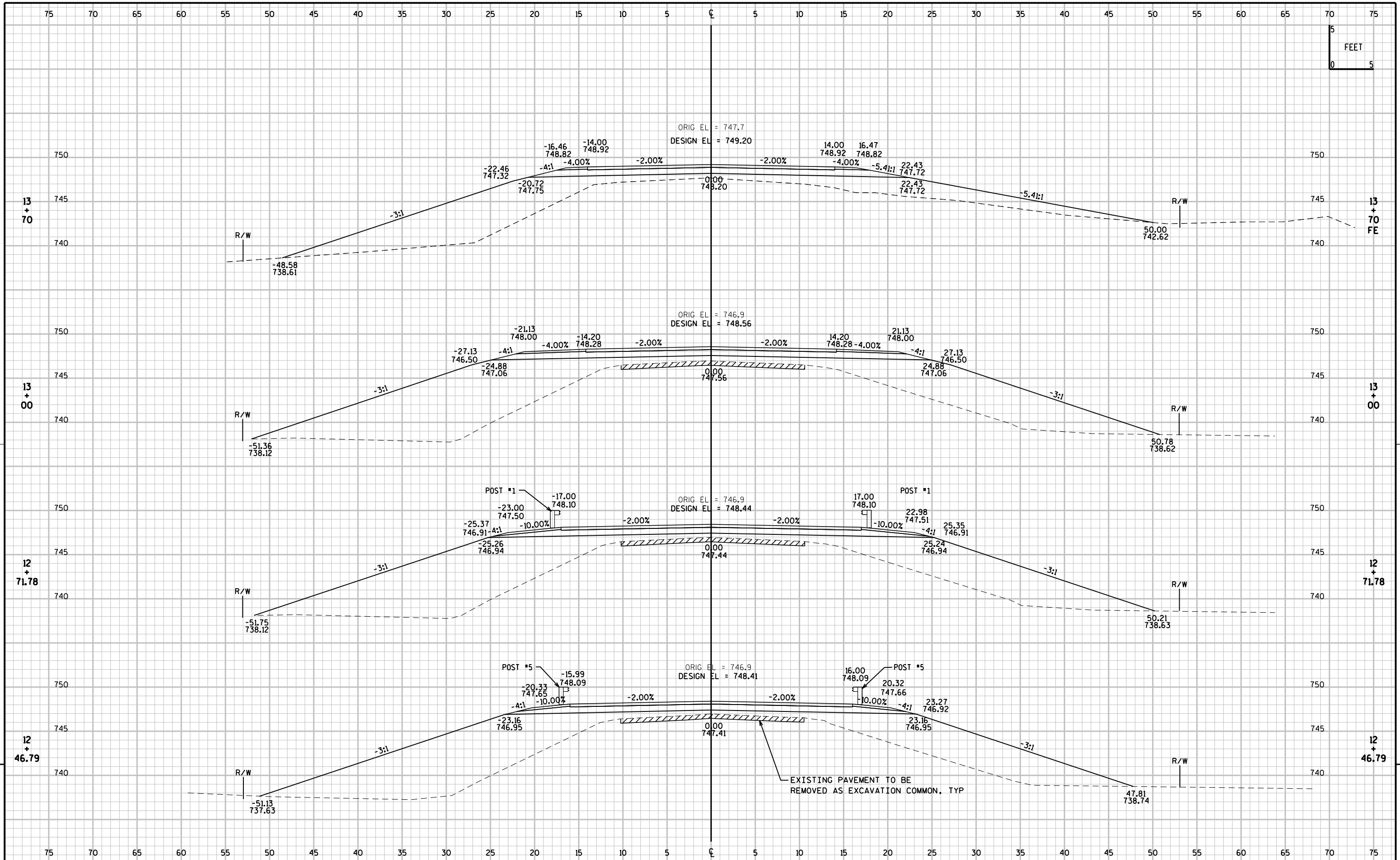
SCHWARTZ ROAD - NORTH

STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
	Cut	Salvaged/ Unusable Pavement Material	Fill	Cut	Salvaged/ Unusable Pavement Material	Fill	Cut 1.00	Expanded Fill 1.3	
STRUCTURE	0	0	0	0	0	0	0	0	0
BEGINS ABRPUTLY	0	0	0	0	0	0	0	0	0
11+44.97	0	11	233	0	0	0	0	0	0
12+00.00	0	11	233	0	22	475	0	617	-640
12+21.79	0	11	238	0	9	190	0	864	-896
12+46.79	0	11	280	0	10	240	0	1176	-1218
12+71.78	0	11	297	0	10	267	0	1523	-1575
13+00.00	0	11	312	0	11	318	0	1937	-2000
13+70.00	0	11	180	0	29	638	0	2766	-2858
14+00.00	0	11	111	0	12	162	0	2976	-3080
14+50.00	0	11	296	0	20	377	0	3466	-3591
15+00.00	30	11	0	28	20	274	28	3823	-3939

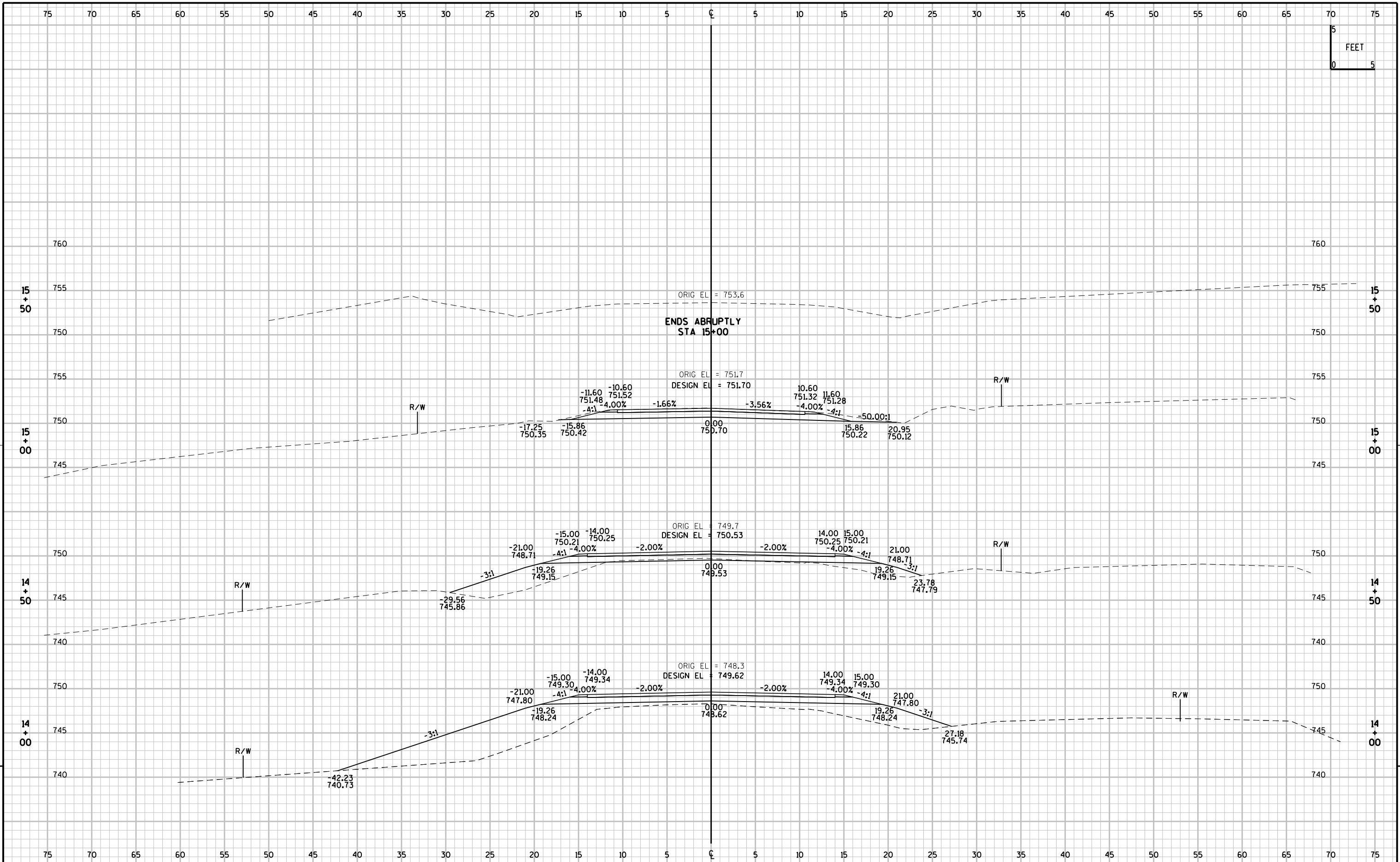












## Notes



## *Wisconsin Department of Transportation*

Dedicated people creating transportation solutions  
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>