

LAX  
PROJECT ID: 1071-08-62  
WITH:

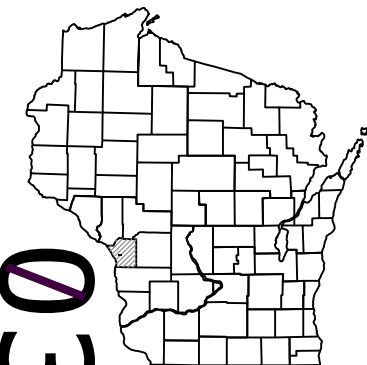
COUNTY: LA CROSSE

MARCH 2014

ORDER OF SHEETS

- Section No. 1 Title  
Section No. 2 Typical Sections and Details  
Section No. 3 Estimate of Quantities  
Section No. 3 Miscellaneous Quantities  
~~Section No. 4 Right of Way Plat~~  
Section No. 5 Plan and Profile  
Section No. 6 Standard Detail Drawings  
Section No. 7 Sign Plates  
Section No. 8 Structure Plans  
~~Section No. 9 Computer Earthwork Data~~  
~~Section No. 9 Cross Sections~~

TOTAL SHEETS = 156



DESIGN DESIGNATION

A.A.D.T. = 25,100  
A.A.D.T. =  
D.H.V. =  
D.D. =  
T. = 6.2%  
DESIGN SPEED = 45 MPH  
ESALS =

CONVENTIONAL SYMBOLS

PLAN

CORPORATE LIMITS  
PROPERTY LINE  
LOT LINE  
LIMITED HIGHWAY EASEMENT  
EXISTING RIGHT OF WAY  
PROPOSED OR NEW R/W LINE

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT

PROPOSED CULVERT  
(Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

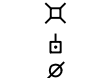
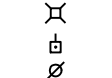
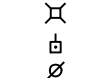
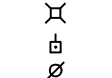
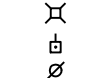
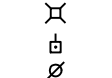
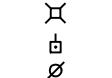
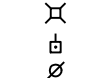
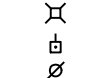
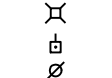
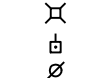
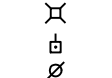
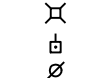
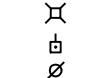
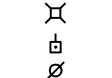
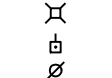
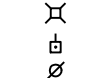
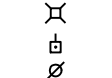
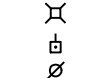
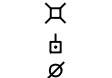
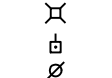
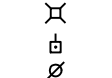
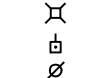
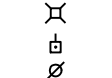
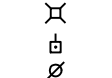
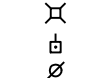
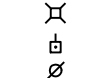
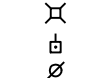
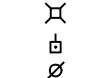
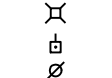
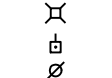
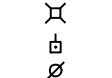
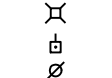
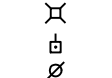
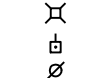
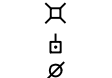
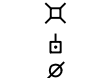
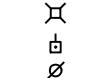
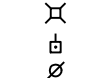
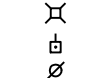
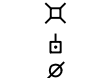
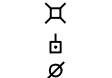
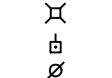
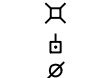
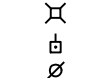
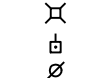
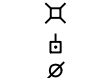
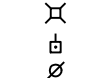
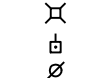
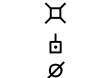
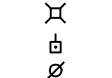
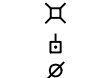
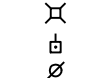
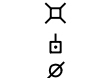
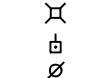
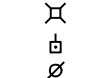
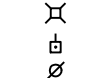
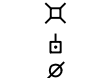
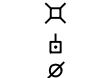
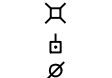
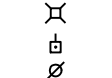
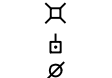
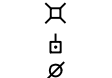
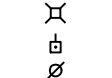
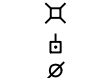
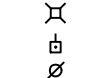
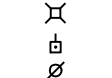
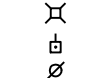
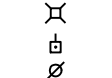
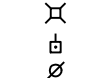
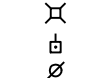
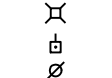
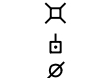
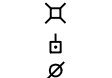
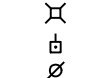
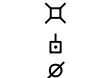
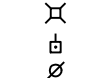
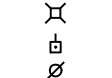
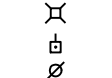
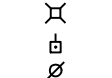
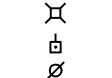
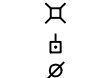
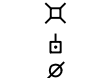
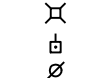
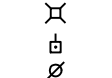
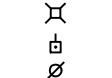
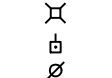
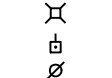
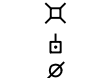
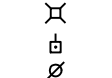
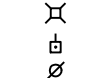
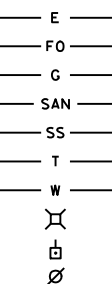
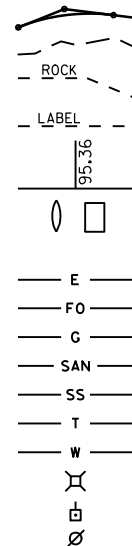
GRADE LINE  
ORIGINAL GROUND  
MARSH OR ROCK PROFILE  
(To be noted as such)  
SPECIAL DITCH

GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

ELECTRIC  
FIBER OPTIC  
GAS  
SANITARY SEWER  
STORM SEWER  
TELEPHONE  
WATER  
UTILITY PEDESTAL  
POWER POLE  
TELEPHONE POLE



UTILITY CONTACTS

Steve Blado  
CenturyLink  
333 N Front St  
P.O.Box 4800  
La Crosse, WI 54602  
(608) 796-5543  
steve.blado@centurytel.com  
Communication Line

Randy Turtenwald  
City of La Crosse  
400 La Crosse St  
La Crosse, WI 54601  
(608) 789-7505  
turtewaldr@cityoflacrosse.org  
Sewer and Water

Jim Prindle  
City of Onalaska  
415 Main St  
Onalaska, WI 54650  
(608) 780-8345  
jprindle@cityofonalaska.com  
Sewer and Water

Nancy Dotson  
Xcel Energy  
1414 W Hamilton Ave  
P.O. Box 8  
Eau Claire, WI 54702-0008  
(715) 737-2574  
nancy.j.dotson@xcelenergy.com  
Electric Transmission,  
Electric Distribution, Gas

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(515) 360-9242  
Jim.Carlson@nngco.com  
Gas/Petroleum

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Charter Communications  
2701 Daniels St.  
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(608) 444-9493  
brandon.storm@chartercom.com  
Communication Line

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City of Onalaska  
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Onalaska, WI 54650  
(608) 781-9507  
dmcDonald@cityofonalaska.com  
Road Facility, Street Lighting

Kurt Childs  
Dairyland Power Cooperative  
3200 East Ave S  
P.O. Box 817  
La Crosse, WI 54602  
(608) 788-4000  
kdc@dairynet.com  
Electricity

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Brookfield, WI 53005  
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Communication Line

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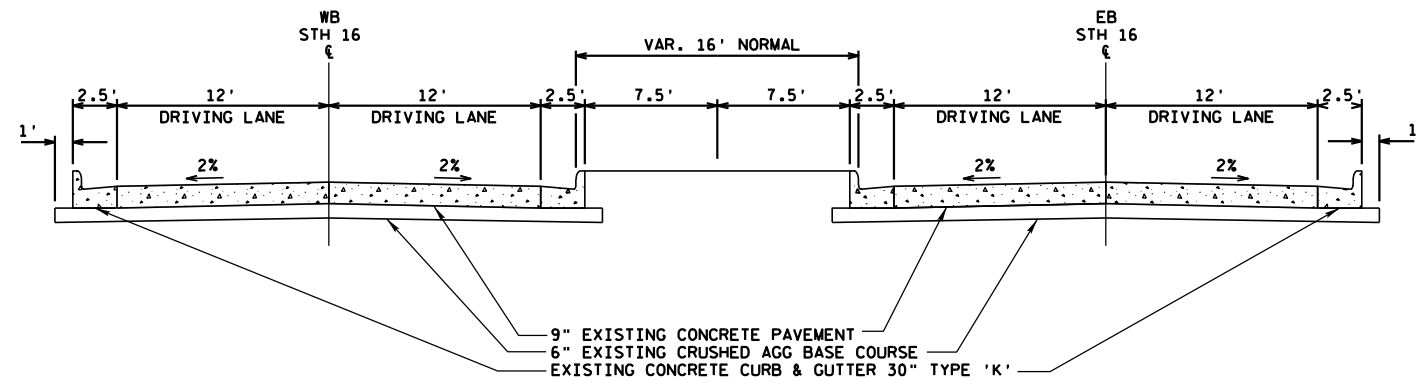


STANDARD ABBREVIATIONS

A.D.T.	▪ AVERAGE DAILY TRAFFIC	LT.	▪ LEFT
AGG.	▪ AGGREGATE	M.P.	▪ MARKER POST
AH	▪ AHEAD	N.	▪ NORTH
<	▪ ANGLE	N.C.	▪ NORMAL CROWN
ASPH.	▪ ASPHALTIC	NO.	▪ NUMBER
B.F.	▪ BACK FACE	PAV'T	▪ PAVEMENT
B.M.	▪ BENCH MARK	P.C.	▪ POINT OF CURVATURE
BEG.	▪ BEGIN	P.I.	▪ POINT OF INTERSECTION
BK	▪ BACK	P.L.	▪ PROPERTY LINE
C, C.L.	▪ CENTERLINE	P.L.E.	▪ PERMANENT LIMITED EASEMENT
Δ	▪ CENTRAL ANGLE OR DELTA	P.T.	▪ POINT OF TANGENCY
C.M.P.	▪ CORRUGATED METAL PIPE	P.E.	▪ PRIVATE ENTRANCE
C.M.C.P.	▪ CORRUGATED METAL CATTLE PASS	R.	▪ RADIUS
CO.	▪ COUNTY	R/L	▪ REFERENCE LINE
C.P.	▪ CULVERT PIPE	R.	▪ RIVER
CR	▪ CRUSHED	RD.	▪ ROAD
CR.	▪ CREEK	REQ'D	▪ REQUIRED
C. & G.	▪ CURB AND GUTTER	R.H.F.	▪ RIGHT-HAND FORWARD
CTH	▪ COUNTY TRUNK HIGHWAY	R/W	▪ RIGHT-OF-WAY
C.Y.	▪ CUBIC YARD	RT.	▪ RIGHT
CWT.	▪ HUNDREDWEIGHT	S.	▪ SOUTH
D.	▪ DEGREE OF CURVE	S.F.	▪ SQUARE FEET
DIA.	▪ DIAMETER	S.D.D.	▪ STANDARD DETAIL DRAWING
DISCH.	▪ DISCHARGE	SHLDR.	▪ SHOULDER
DWY.	▪ DRIVEWAY	SHR.	▪ SHRINKAGE
E.	▪ EAST	S/L	▪ SURVEY LINE
EA.	▪ EACH	STH	▪ STATE TRUNK HIGHWAY
ELEC.	▪ ELECTRIC	STA.	▪ STATION
EL. OR ELEV.	▪ ELEVATION	T	▪ TANGENT
EXC.	▪ EXCAVATION	T.	▪ TRUCKS (PERCENT OF)
FERT	▪ FERTILIZER	T.C.	▪ TOP OF CURB
F.E.	▪ FIELD ENTRANCE	TEMP.	▪ TEMPORARY
F.L. OR F/L	▪ FLOWLINE	T.L.E.	▪ TEMPORARY LIMITED EASEMENT
F.P.	▪ FIELD POST	-T-, TEL.	▪ TELEPHONE
INL.	▪ INLET	V.C.	▪ VERTICAL CURVE
INTERS.	▪ INTERSECTION	UNCL.	▪ UNCLASSIFIED
JT.	▪ JOINT	USGS	▪ UNITED STATES GEOLOGICAL SURVEY
L.	▪ LENGTH (OF CURVE)	U.G.	▪ UNDERGROUND (CABLE)
L.B.	▪ POUND	W.	▪ WEST
L.C.	▪ LONG CHORD OF CURVE		

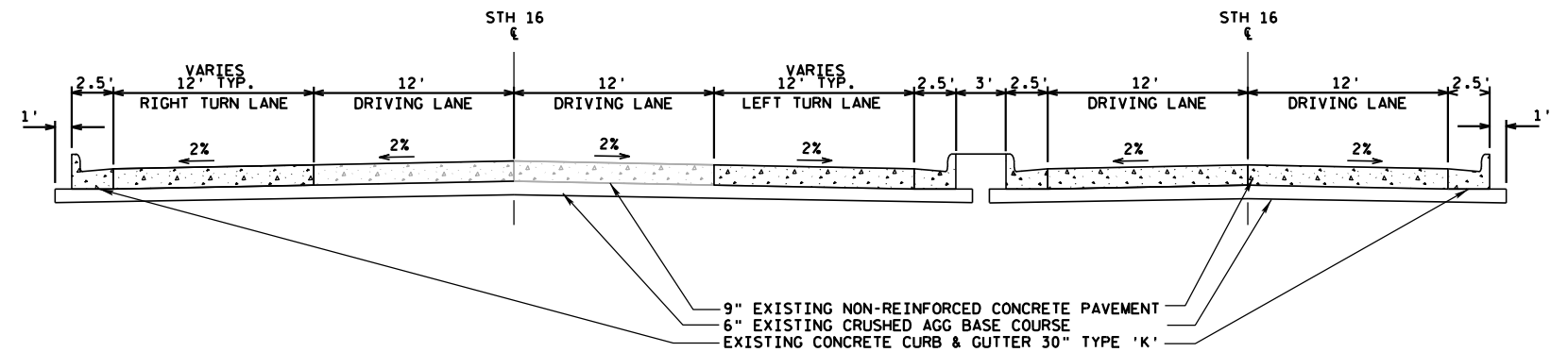
GENERAL NOTES

- ADD TYPE III BARRICADES, LIGHTS, CONES, DRUMS AND SIGNS FOR T.C. AT THE ENGINEER'S REQUEST.
- ALL SAWCUT LOCATIONS SHALL BE DETERMINED BY THE ENGINEER.
- ALL CLOSED LANES MUST BE SWEEP PRIOR TO BEING OPENED TO TRAFFIC.
- PAVEMENT REMOVAL SHALL BE TO THE NEAREST JOINT OR A SAWED EDGE WILL BE REQUIRED AS DIRECTED BY THE ENGINEER.
- THE RATE OF APPLICATION OF TACK COAT IS COMPUTED AT 0.05 GAL/SY
- ASPHALT WEIGHT CALCULATIONS ARE BASED ON 113 LB/SY/IN.
- THERE ARE UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN ON THE PLANS. THE CONTRACTOR SHALL COORDINATE CONSTRUCTION ACTIVITIES WITH A CALL TO DIGGER'S HOTLINE AND/OR A DIRECT CALL TO THE UTILITIES THAT HAVE FACILITIES IN THE AREA. NOT ALL UTILITIES ARE MEMBERS OF DIGGER'S HOTLINE.
- THERE ARE ISLAND NOSES IN THE FIELD THAT ARE INCORRECTLY MARKED. DO NOT REMARK THESE ISLAND NOSES. MARK ONLY THOSE SHOWN IN THE PLAN.
- TRAFFIC SIGNAL LOOP DETECTORS OUTSIDE THE INTERSECTIONS SHOULD BE AVOIDED WHEN POSSIBLE. LOOPS AT THE INTERSECTIONS WILL NO LONGER BE USED.



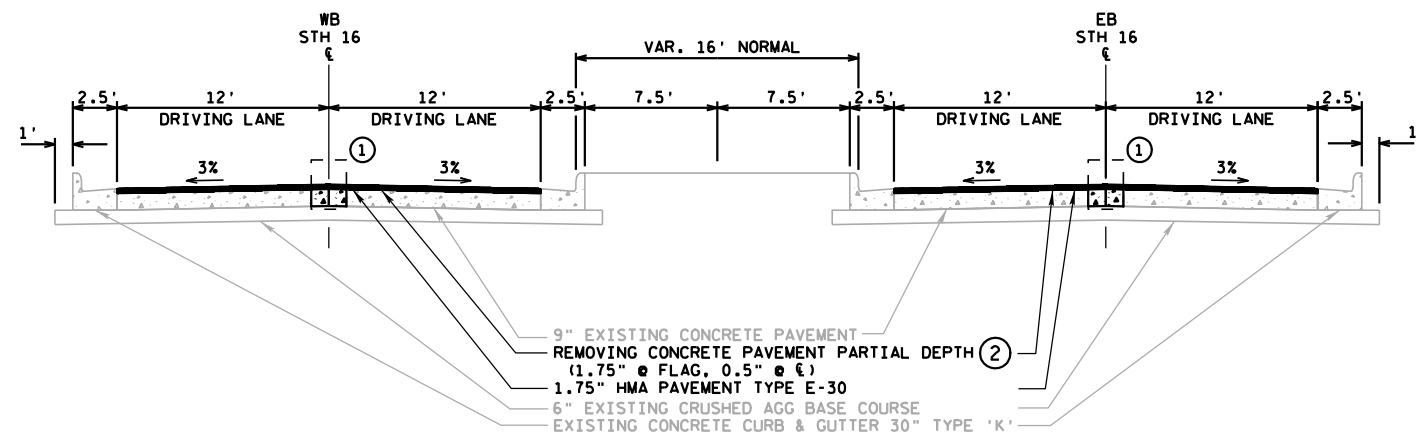
### EXISTING TYPICAL SECTION

234+35 (EB/WB) - 269+82 (EB/WB)



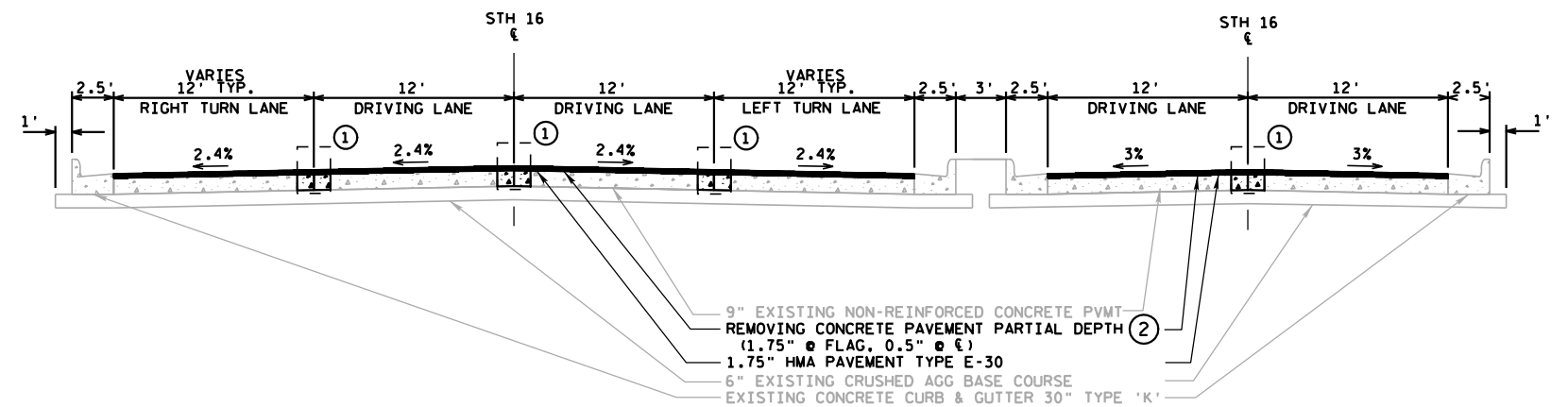
### EXISTING TYPICAL SECTION

234+45 - 239+10 (EB/WB)  
240+51 - 250+27 (EB/WB)  
255+42 - 269+82 (EB/WB)



### PROPOSED TYPICAL SECTION

234+35 (EB) - 269+82 (EB)  
234+35 (WB) - 271+10 (WB)

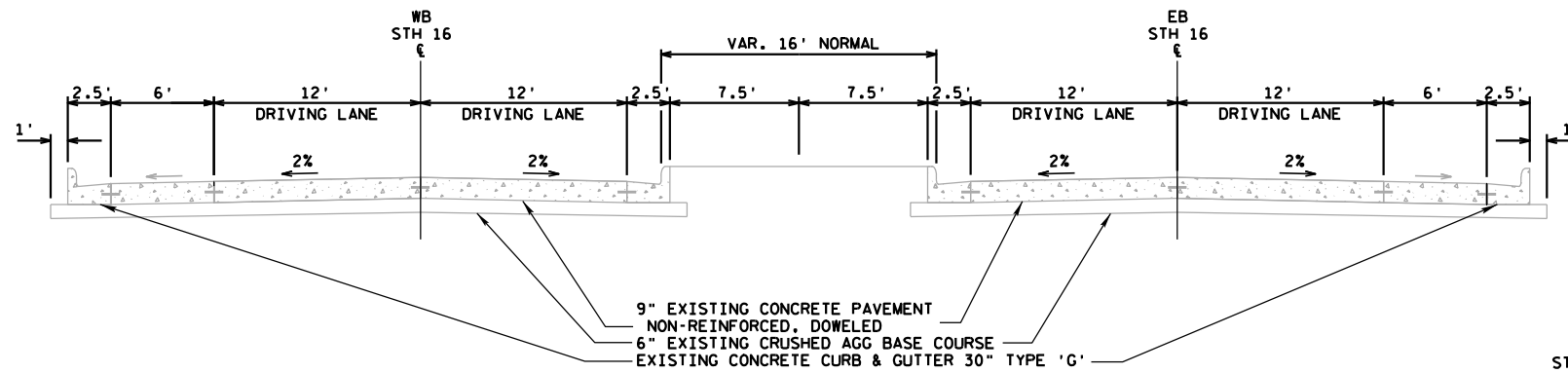


### PROPOSED TYPICAL SECTION

234+45 - 239+10 (EB/WB)  
240+51 - 250+27 (EB/WB)  
255+42 - 269+82 (EB/WB)

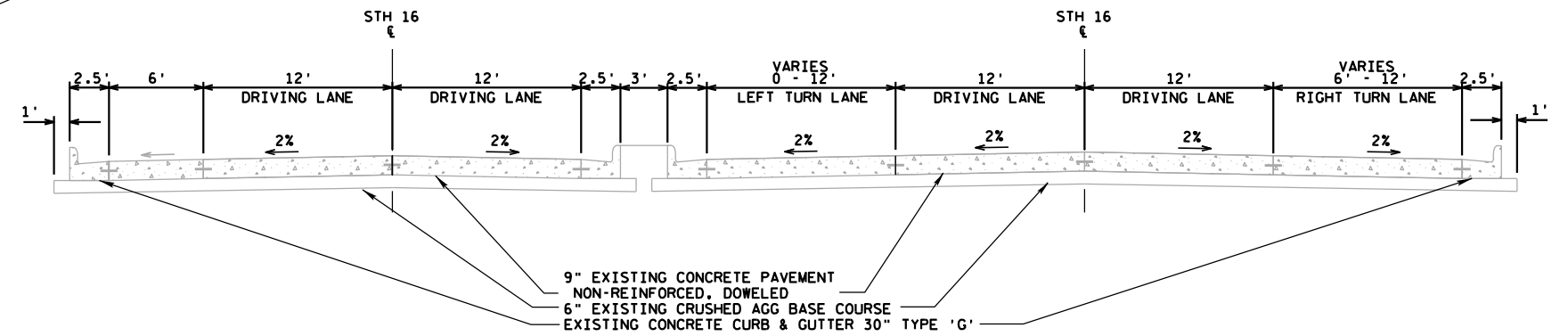
① LONGITUDINAL JOINTS SHALL BE REPAIRED AT LOCATIONS SHOWN ON THE PLANS.

② MILL 1.75" AT FLAG AND TAPER MILL DEPTH TO 0.5" AT CENTERLINE OF DRIVING (THROUGH) LANES - REGARDLESS OF PAVEMENT WIDTH  
MILL 1.75" ACROSS ENTIRE SECTION IN SUPERELEVATED SECTIONS  
AND IN INTERSECTION AREAS BETWEEN DRIVING LANES



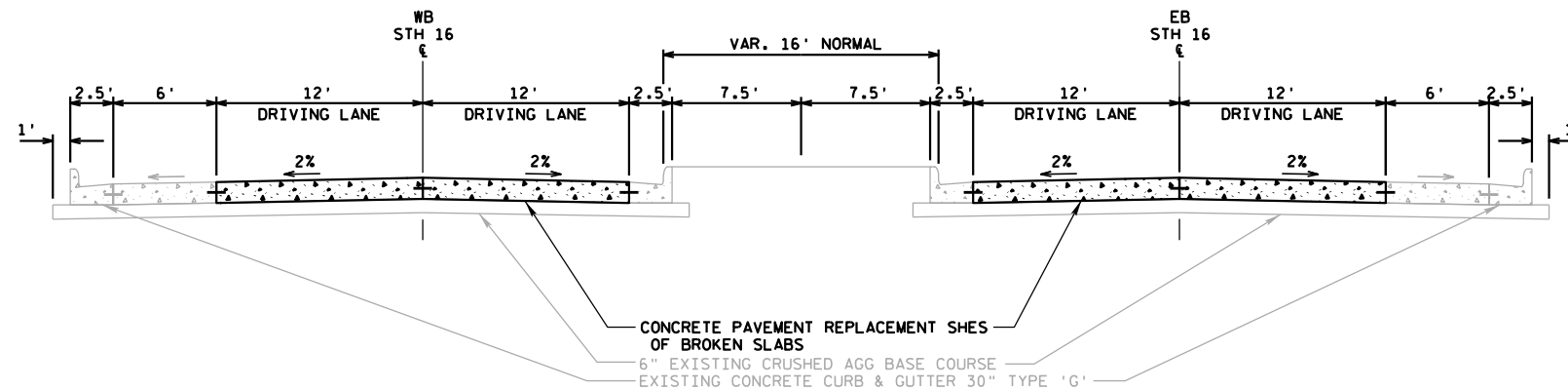
### EXISTING TYPICAL SECTION

269+82 (WB) - 311+92.10 (WB)  
269+82 (EB) - 312+53.38 (EB)



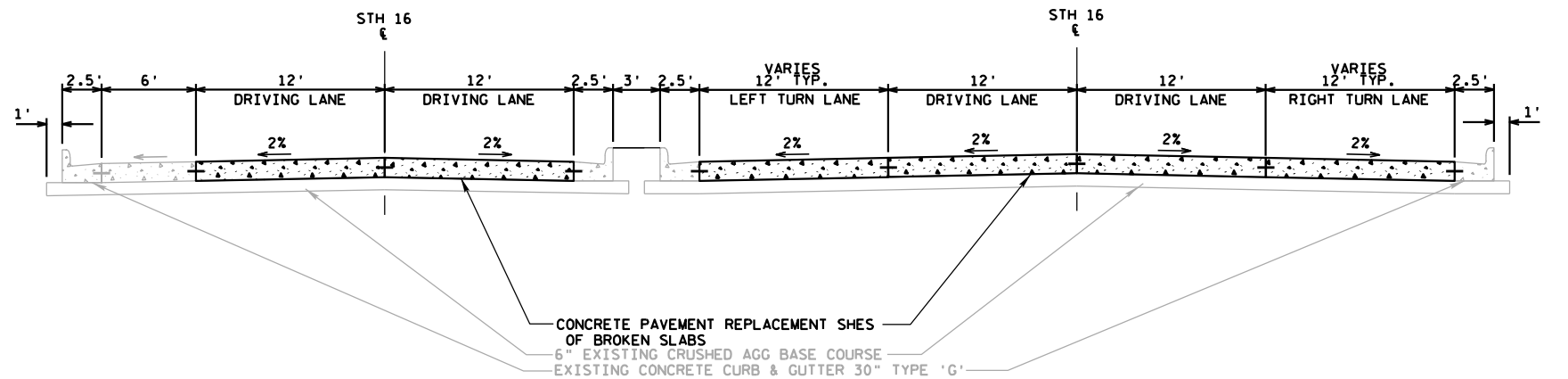
### EXISTING TYPICAL SECTION

269+82 (WB) - 273+30 (WB)  
275+22 (EB) - 283+08 (WB)  
295+19 (EB) - 301+95 (WB)  
306+16 (EB) - 312+53.34 (EB)



### PROPOSED TYPICAL SECTION

269+82 (EB) - 312+53.38 (EB)  
271+10 (WB) - 311+92.10 (WB)

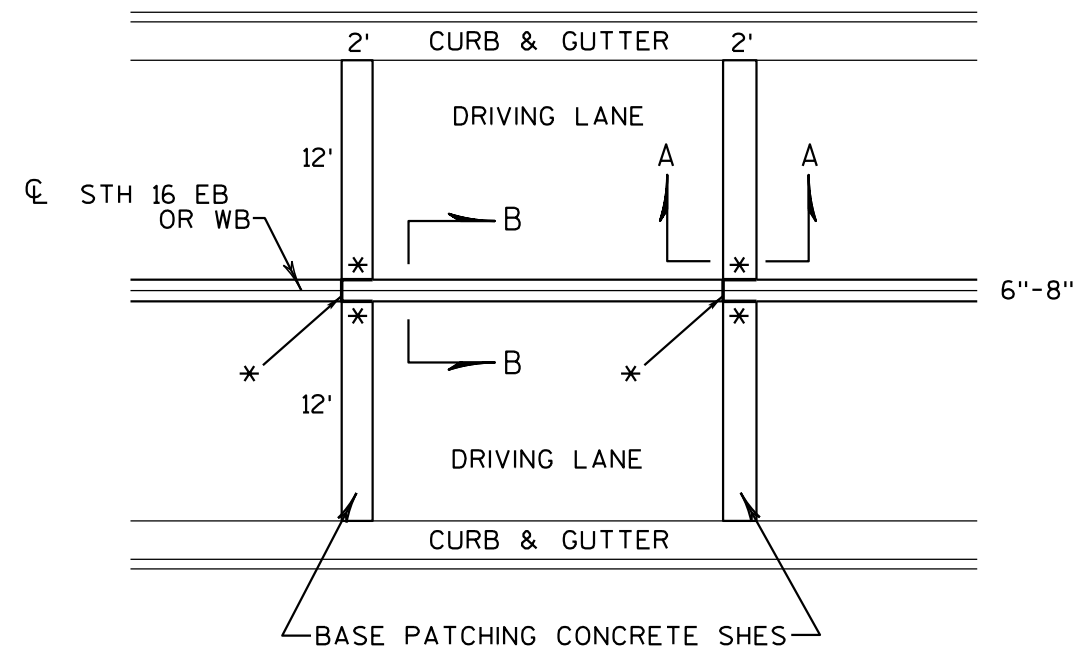


### PROPOSED TYPICAL SECTION

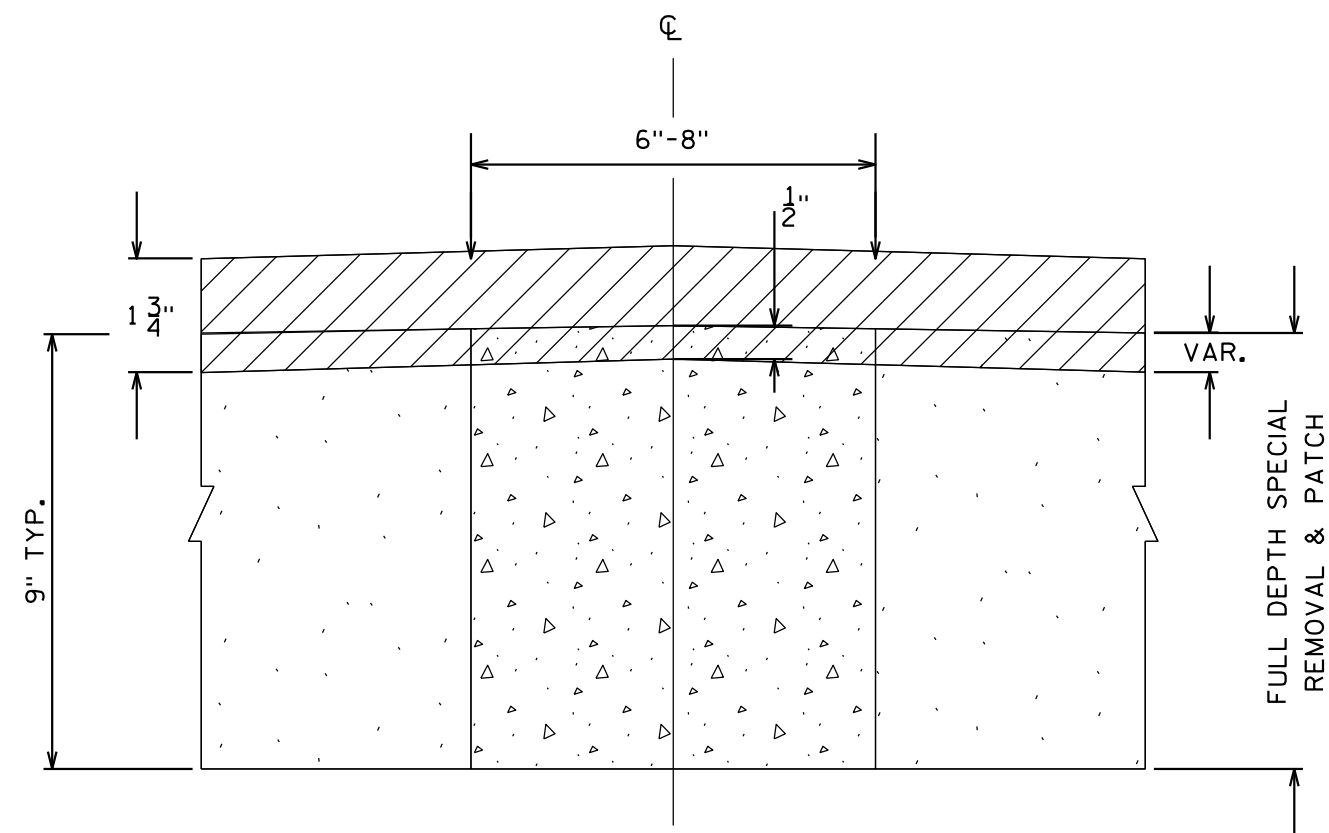
269+82 (WB) - 273+30 (WB)  
275+22 (EB) - 283+08 (WB)  
295+19 (EB) - 301+95 (WB)  
306+16 (EB) - 312+53.34 (EB)



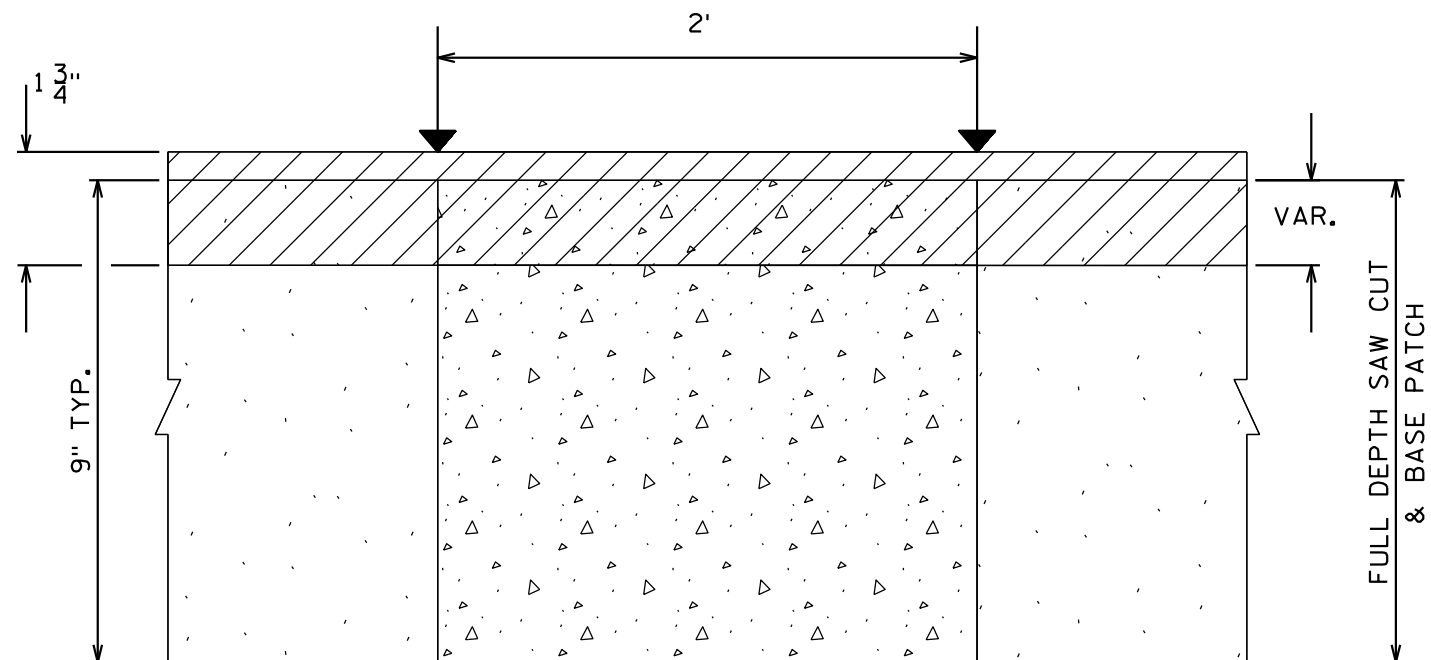
2



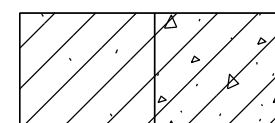
PLAN VIEW



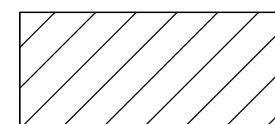
SECTION B-B  
(LONGITUDINAL JOINT)  
NO SAWCUT REQUIRED



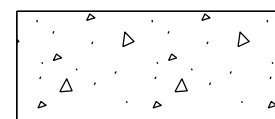
SECTION A-A  
(TRANSVERSE JOINT)



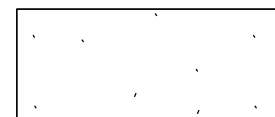
REMOVING CONCRETE SURFACE PARTIAL DEPTH  
(1.75" AT FLAG, 0.5" AT C) AND REPLACE WITH  
HMA PAVEMENT TYPE E-30



HMA PAVEMENT TYPE E-30



BASE PATCHING CONCRETE SHES  
OR  
SPECIAL LONGITUDINAL JOINT REPAIR



EXISTING PCC PAVEMENT TO REMAIN

FULL DEPTH SAW CUT REQUIRED

\*

HAND-TOOLED JOINT - 3-INCH DEPTH

PROJECT NO:1078-01-62

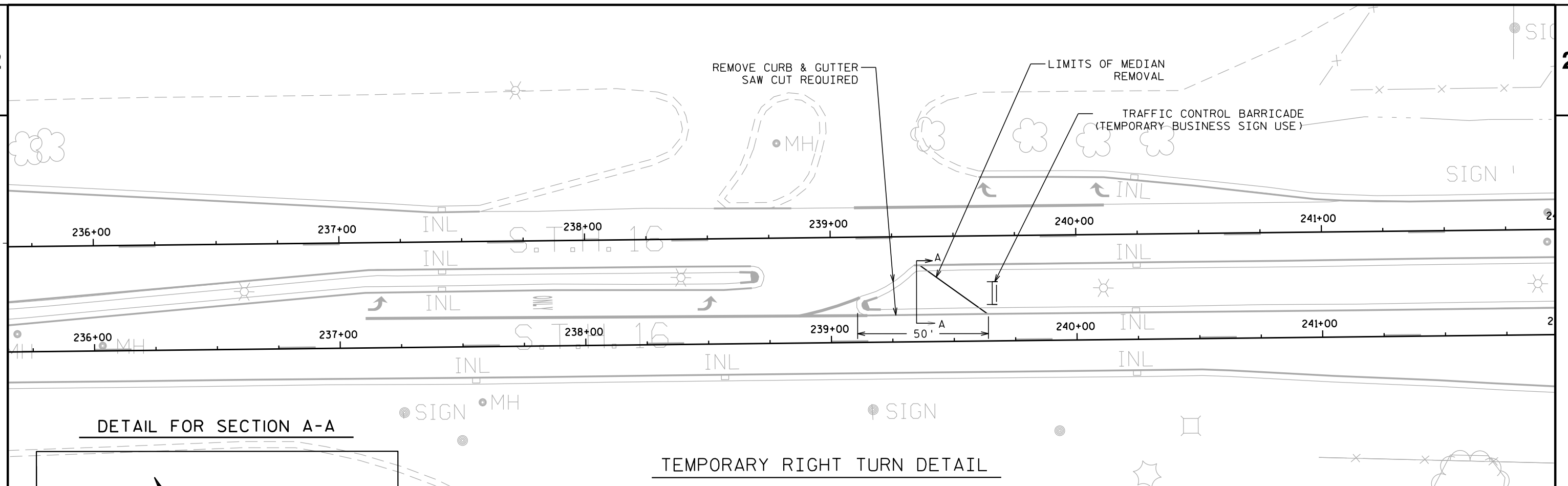
HWY: IH 90

COUNTY:LA CROSSE

## CONCRETE JOINT REPAIR DETAILS

SHEET

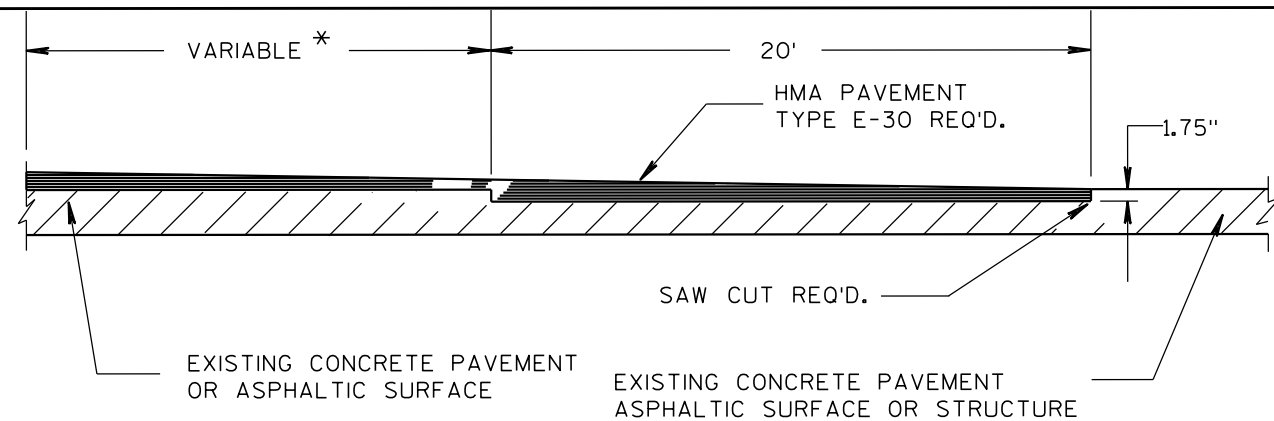
E

**DETAIL FOR SECTION A-A****TEMPORARY RIGHT TURN DETAIL**

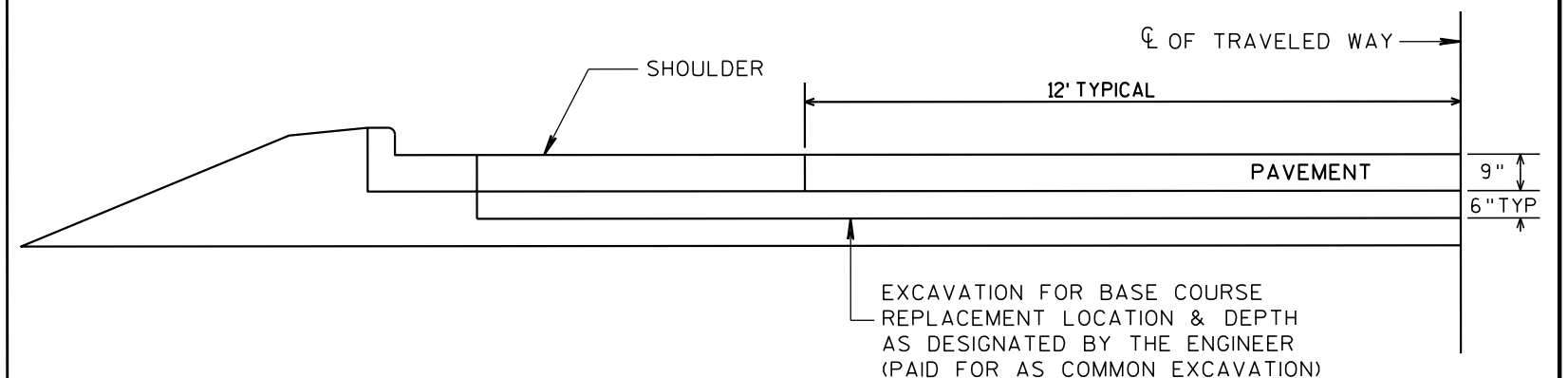
TEMPORARY CONCRETE PAVEMENT  
TO BE PAID FOR AS  
CONCRETE PAVEMENT REPLACEMENT  
EXCAVATION OF MEDIAN MATERIAL  
AND REMOVAL OF TEMPORARY  
CONCRETE PAVEMENT SHALL BE  
PAID AS COMMON EXCAVATION

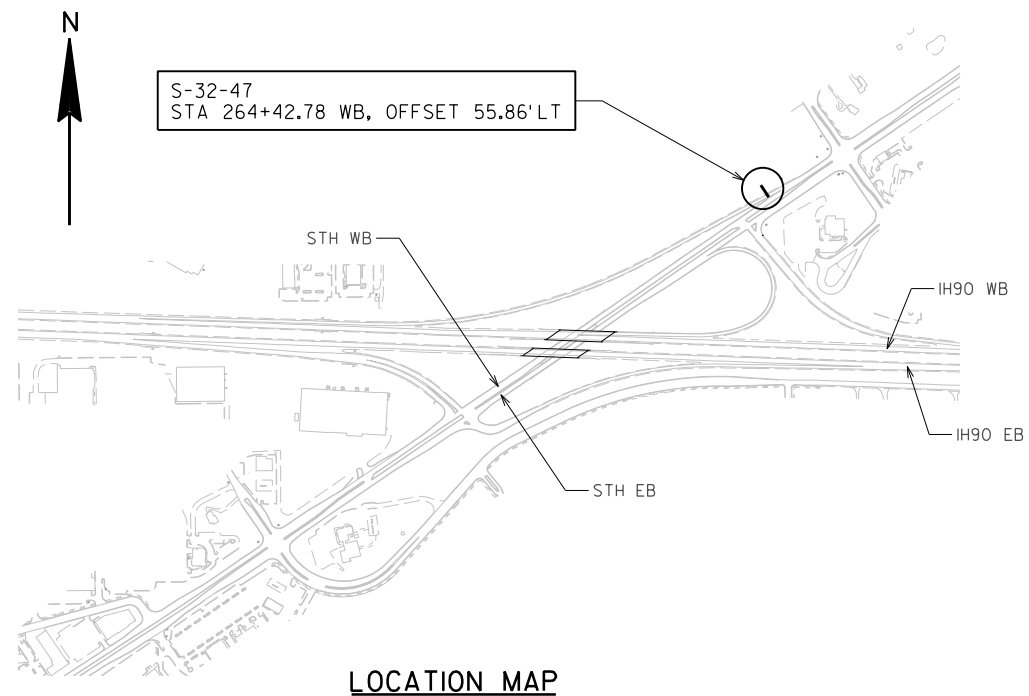
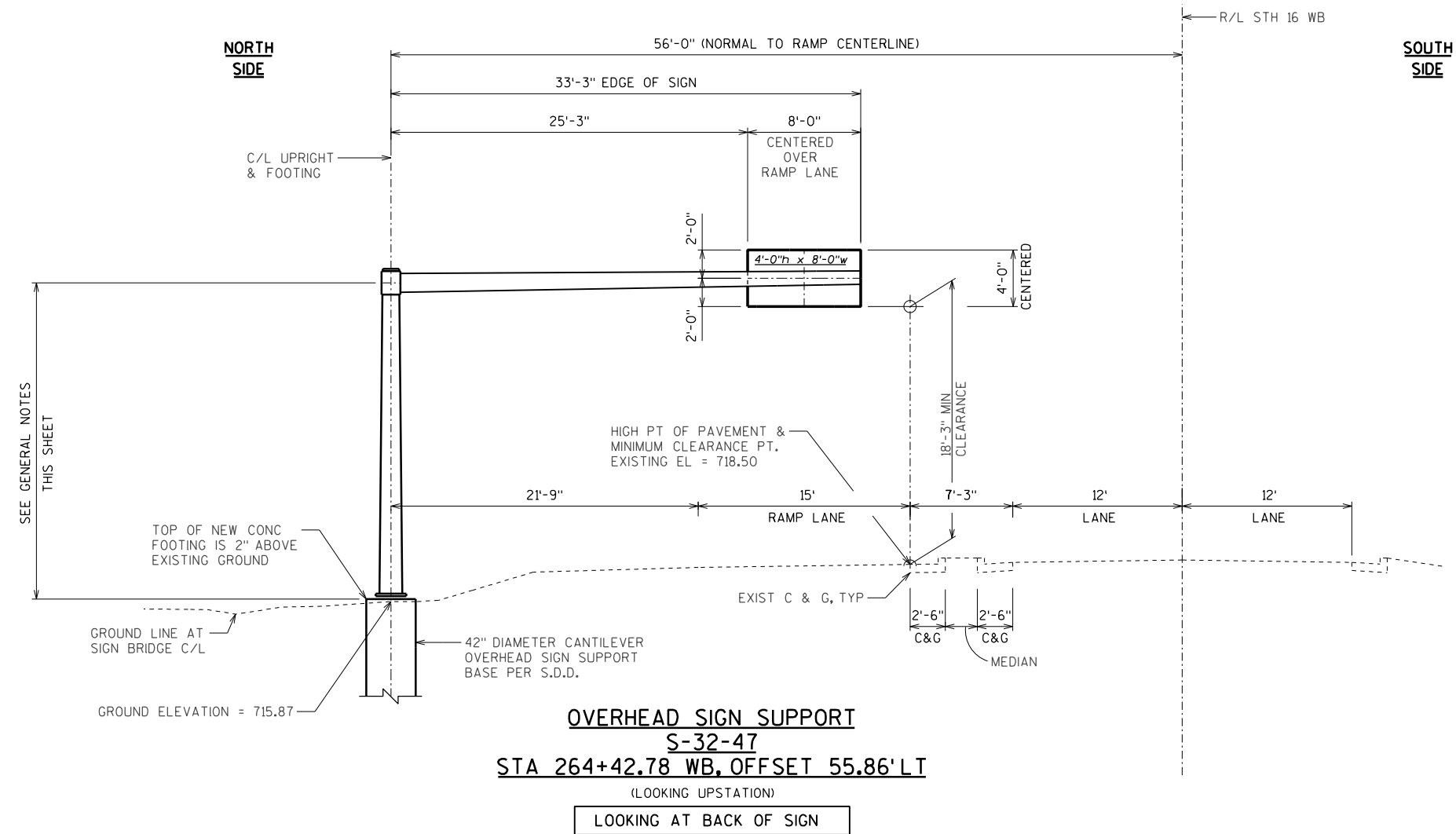
**NOTE:**

- DURING STAGE 1 PLACE TRAFFIC CONTROL BARRELS TO RESTRICT LEFT TURNS OUT OF FARM & FLEET
- CONSTRUCT THE TEMPORARY RIGHT TURN WITH STH 16 EB & WB SINGLE LANE CLOSURES
- CLOSE EB LT LANE PRIOR TO S. KINNEY INTERS.
- CLOSE WB LT LANE PRIOR TO I90 EB OFF RAMP INTERS.

**DETAIL OF BUTTED JOINT**

\* EXACT DIMENSIONS TO BE DETERMINED  
BY ENGINEER IN THE FIELD.

**DETAIL FOR BASE COURSE IMPROVEMENT**

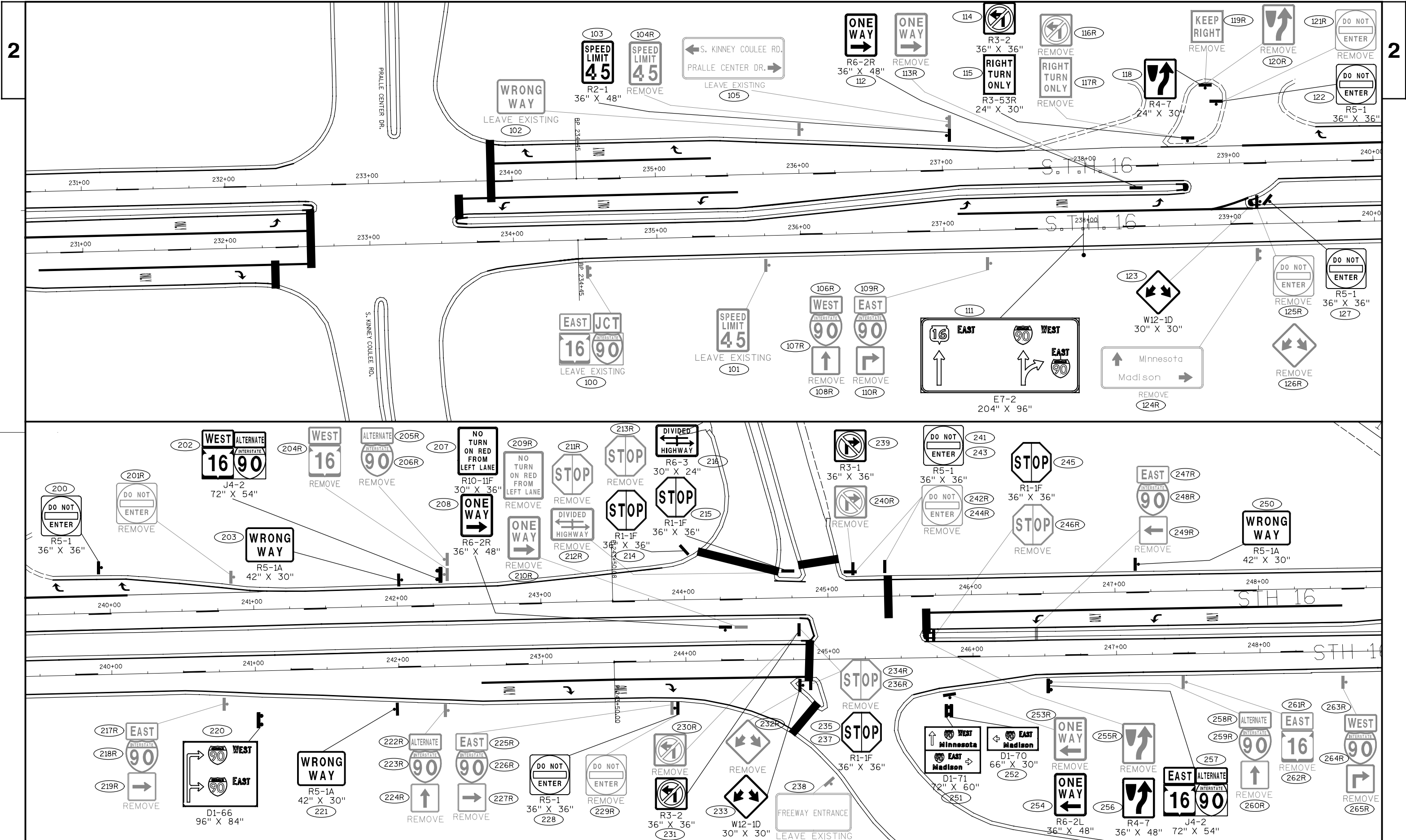


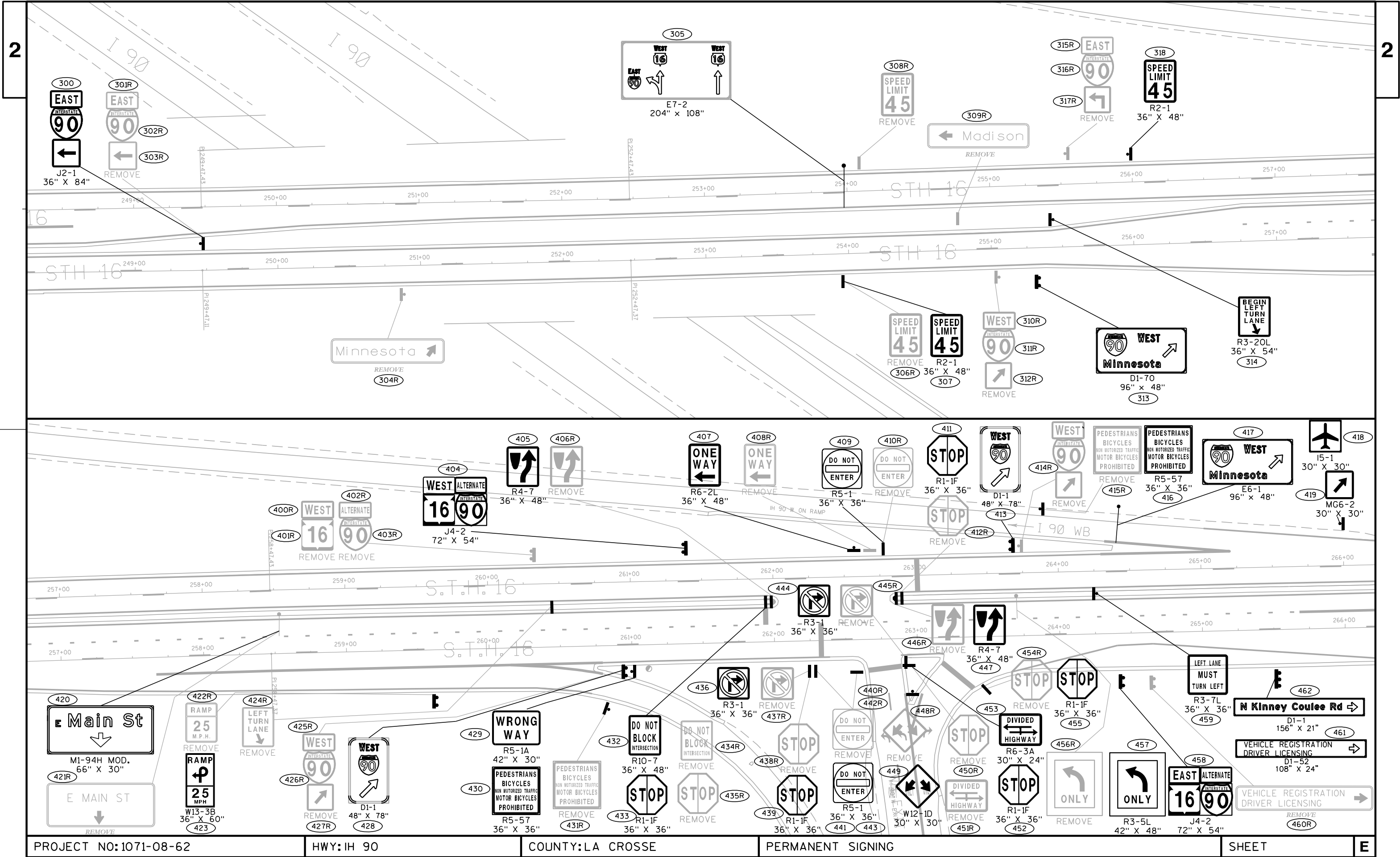
### GENERAL NOTES

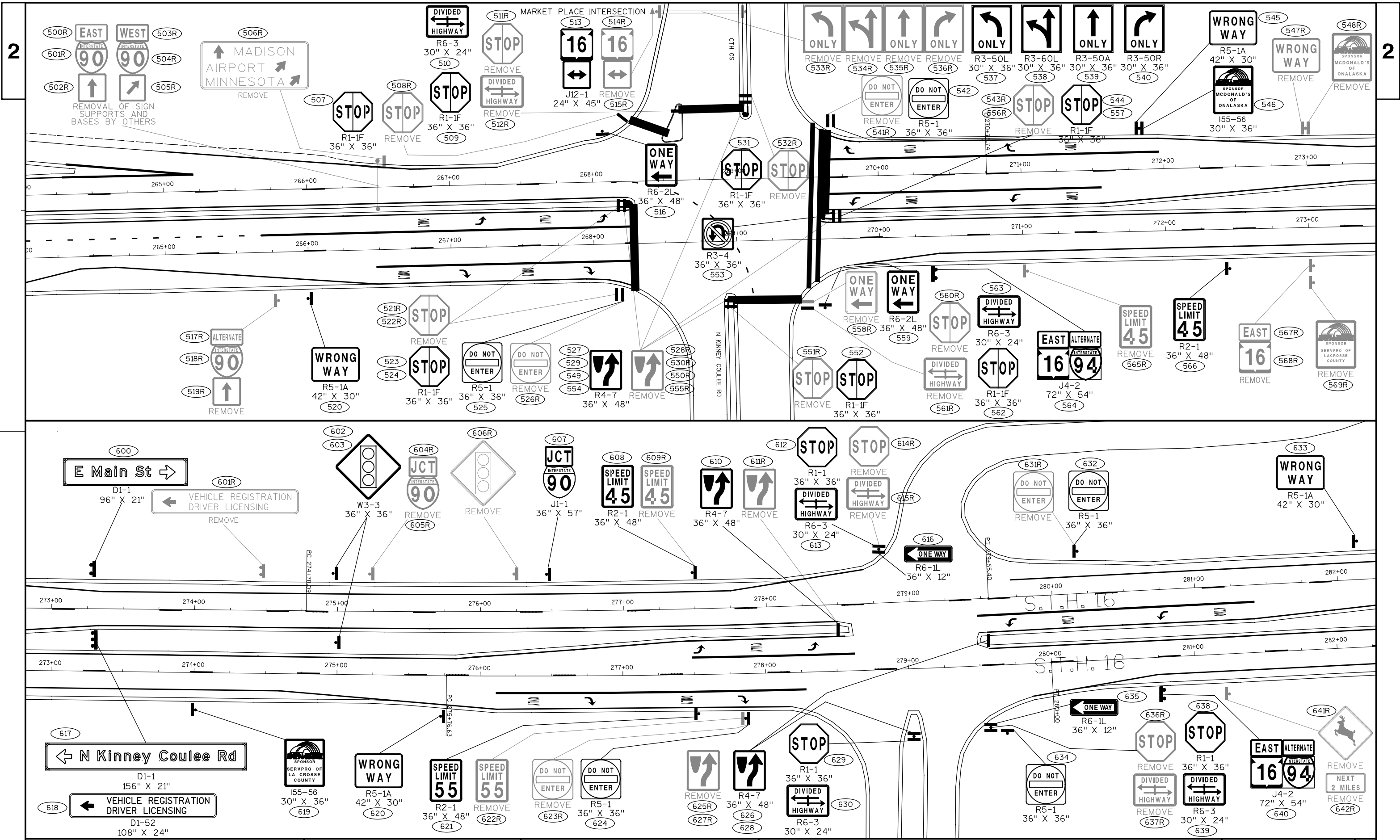
CONTRACTOR DESIGNED, SUPPLIED AND INSTALLED POLE AND ARM PAID FOR UNDER BID ITEM "OVERHEAD SIGN SUPPORT (S-32-47)".

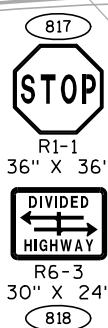
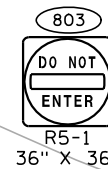
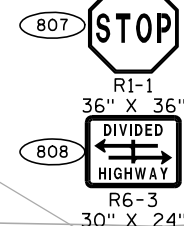
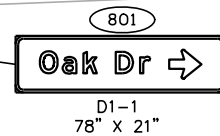
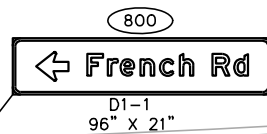
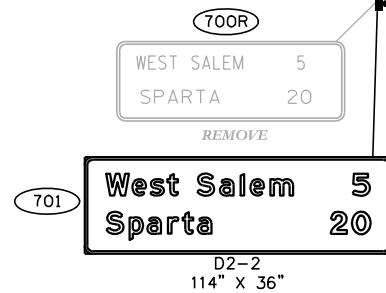
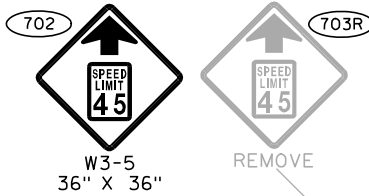
42" DIAMETER CANTILEVER OVERHEAD SIGN SUPPORT BASE INCIDENTAL TO BID ITEM "OVERHEAD SIGN SUPPORT (S-32-47)".

PROVIDE SIGN BRIDGE IDENTIFICATION PLAQUE FOR OVERHEAD SIGN SUPPORT. TO BE CONSIDERED INCIDENTAL TO BID ITEM "OVERHEAD SIGN SUPPORT (S-32-47)".

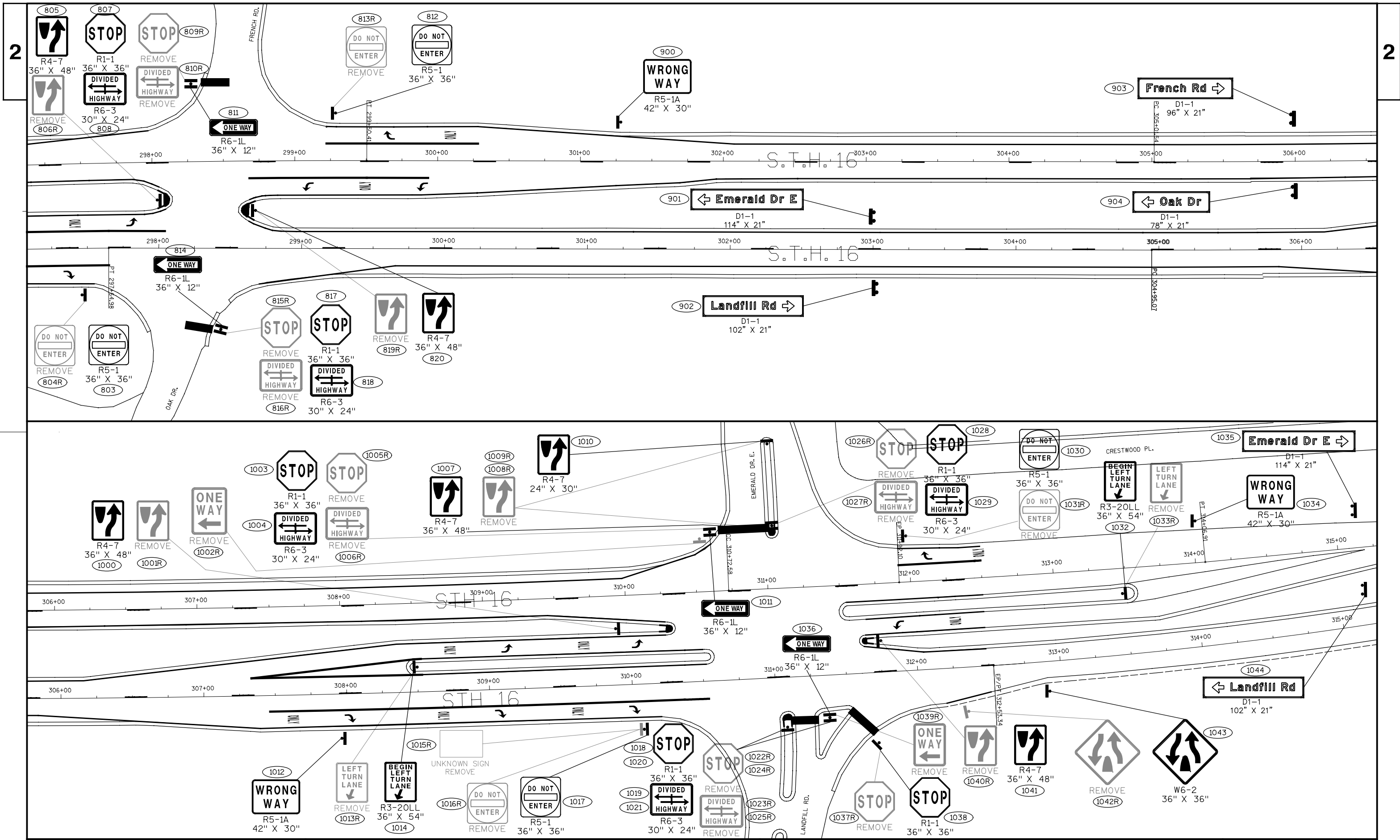


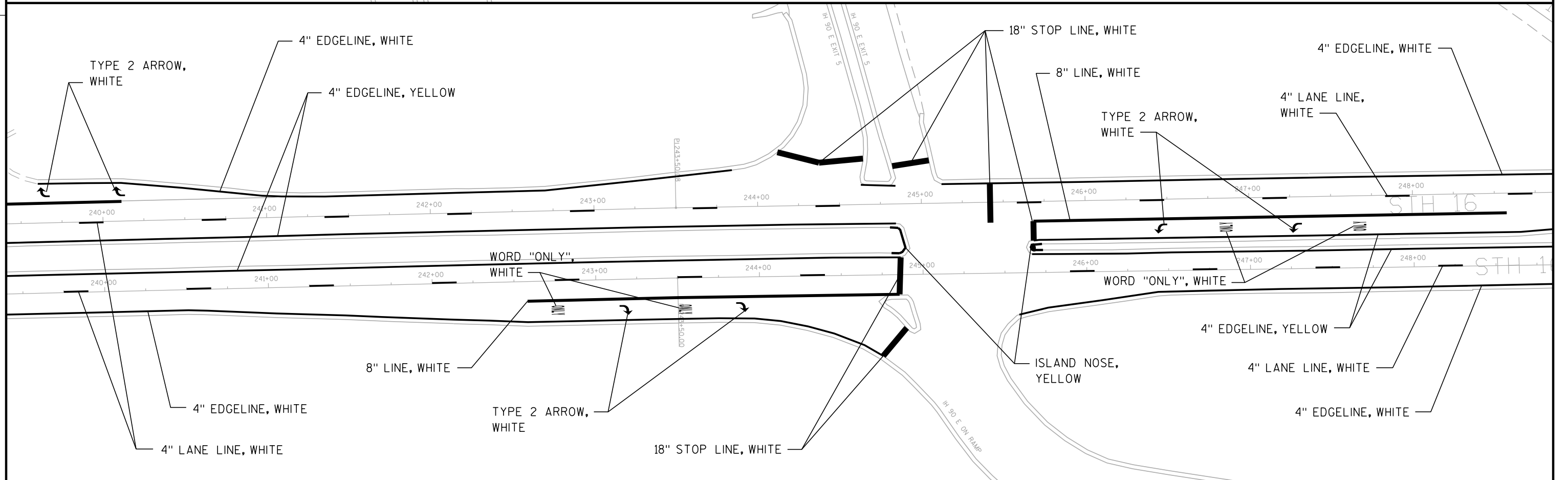
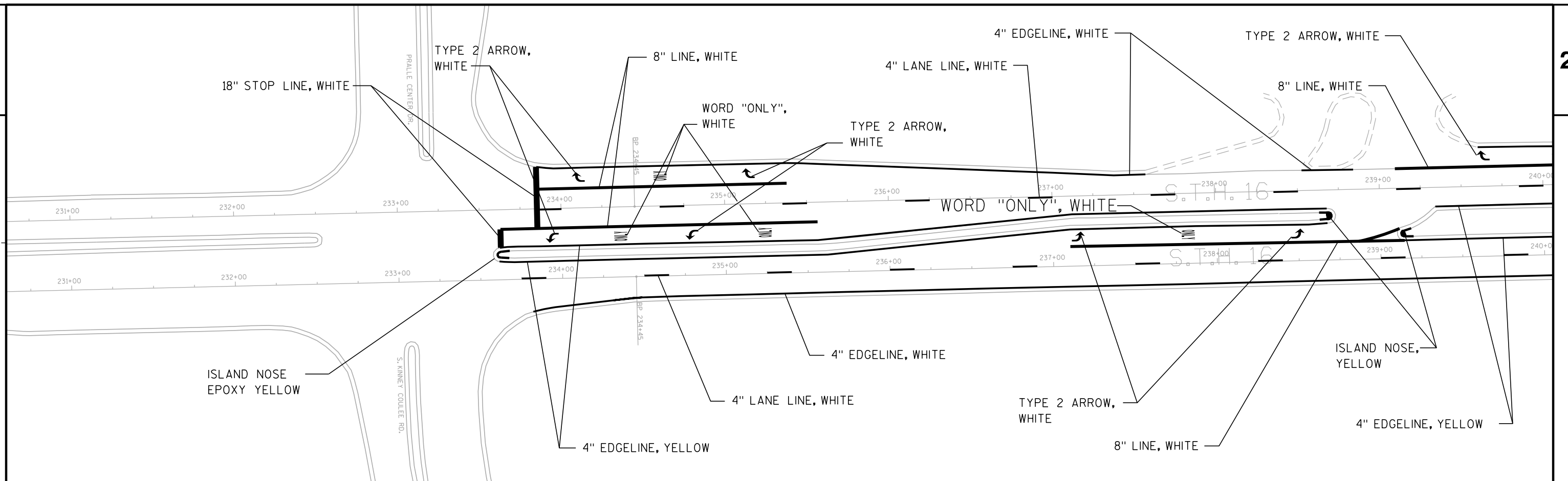












PROJECT NO:1071-08-62

HWY: IH 90

COUNTY: LA CROSSE

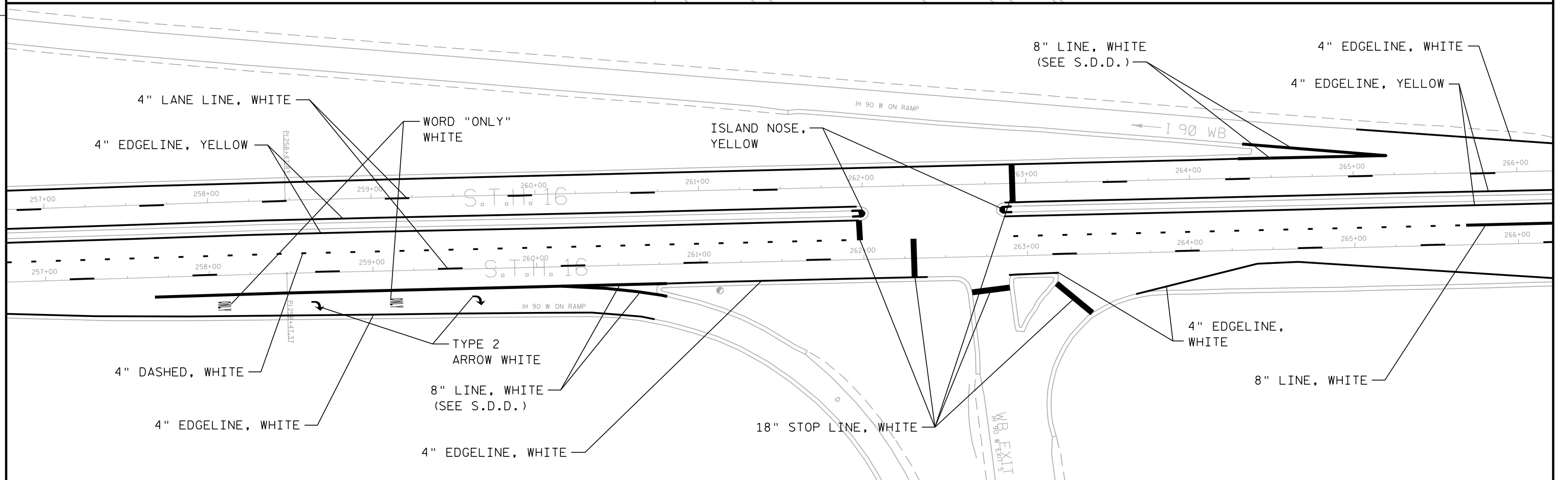
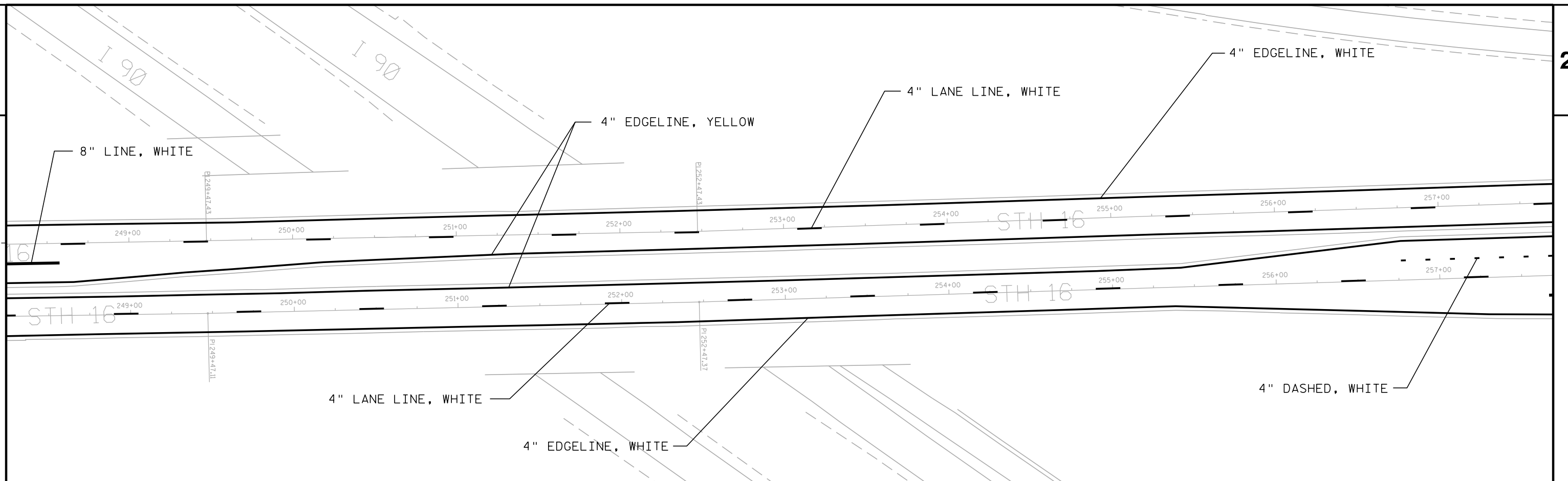
PAVEMENT MARKING

SHEET

E

2

2 |



PROJECT NO:1071-08-62

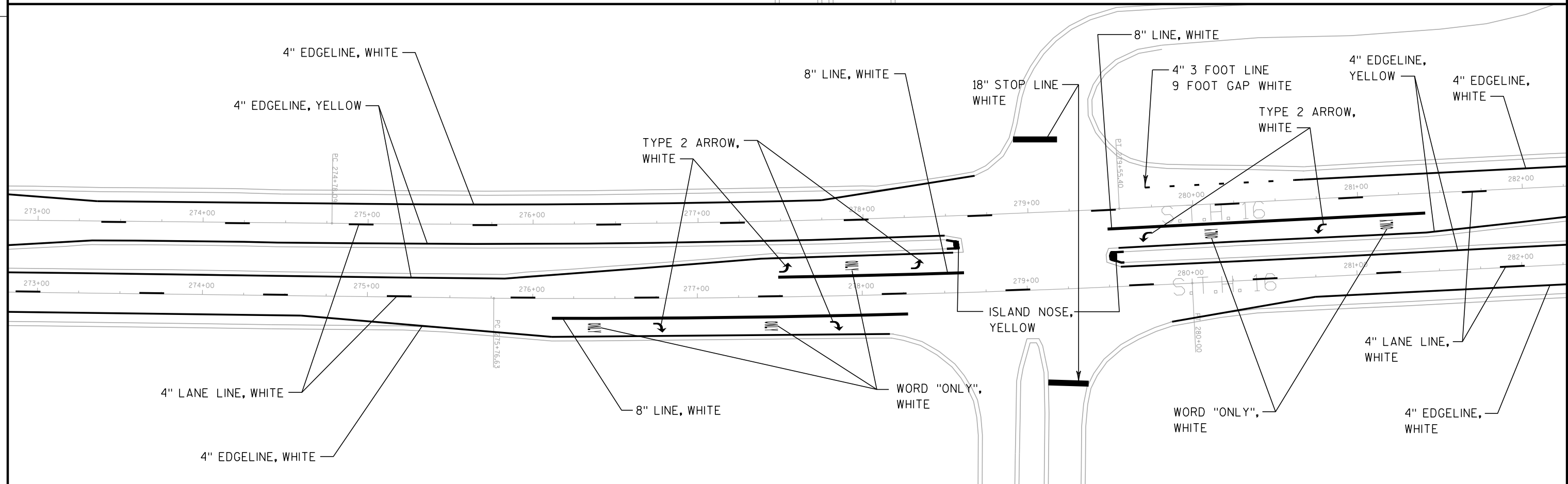
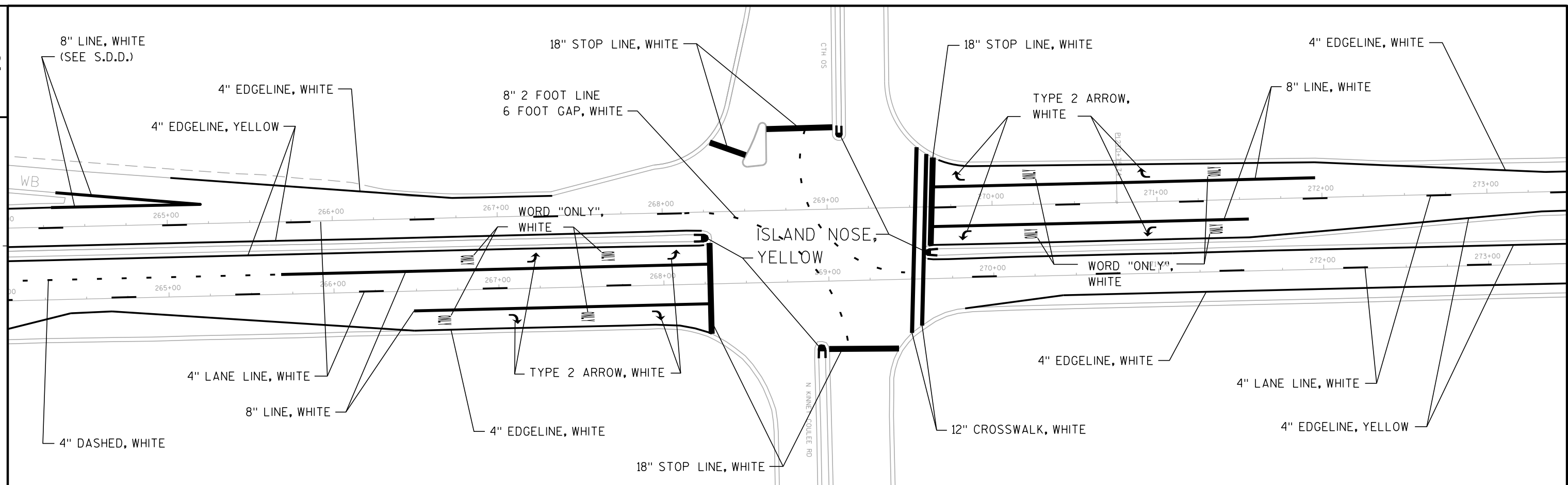
HWY: IH 90

COUNTY: LA CROSSE

PAVEMENT MARKING

SHEET

1



2

2

4" EDGE LINE, WHITE

4" LANE LINE, WHITE

4" EDGE LINE, YELLOW

282+00

283+00

284+00

285+00

286+00

287+00

288+00

289+00

290+00

282+00

283+00

284+00

285+00

286+00

287+00

288+00

289+00

290+00

PC 286+78.52

4" EDGE LINE, WHITE

4" LANE LINE, WHITE

4" EDGE LINE, YELLOW

4" EDGE LINE, WHITE

4" LANE LINE, WHITE

4" EDGE LINE, YELLOW

18" STOP LINE, WHITE

ISLAND NOSE,  
YELLOW

ARROW  
TYPE 2,  
WHITE

4" EDGE,  
WHITE

8" LINE,  
WHITE

WORD "ONLY", WHITE

WORD "ONLY"

4" EDGE LINE, WHITE

4" LANE LINE, WHITE

4" EDGE LINE, YELLOW

ARROW  
TYPE 2, WHITE

18" STOP LINE, WHITE

4" EDGE LINE,  
WHITE

4" EDGE LINE,  
YELLOW

WALNUT DR.

FRENCH RD.

OAK DR.

PT 297+4.98

PT 299+0.41

PROJECT NO:1071-08-62

HWY: IH 90

COUNTY: LA CROSSE

PAVEMENT MARKING

SHEET

E

FILE NAME : P:\State\190\10710832\Cad\plans\024507\_pm.dgn

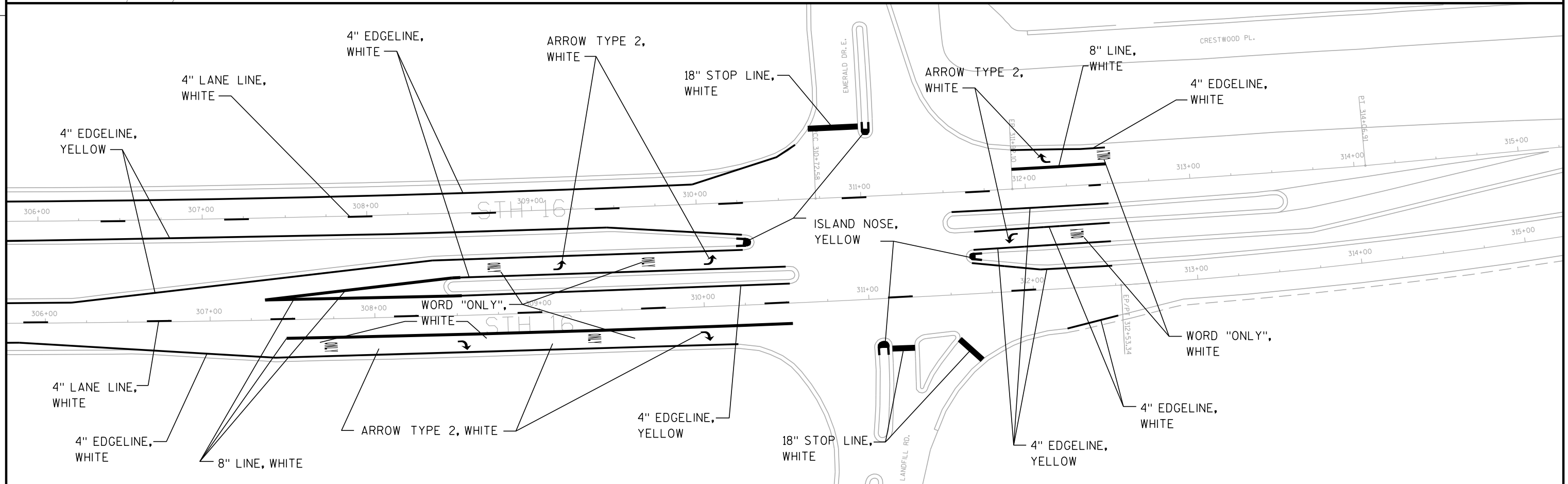
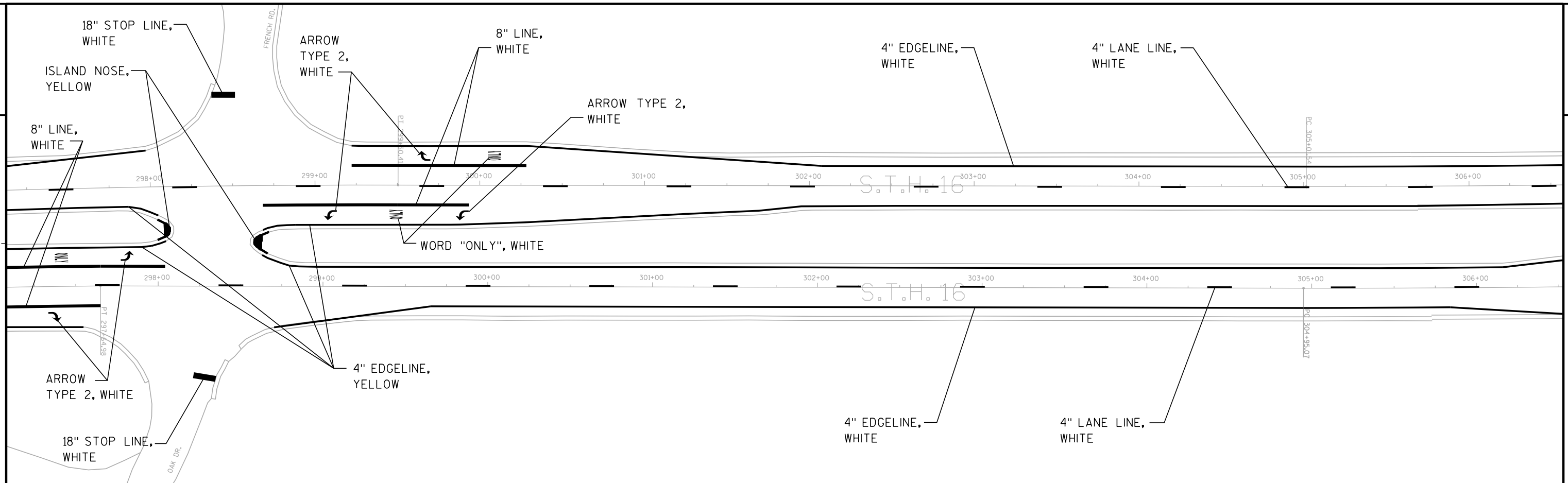
PLOT DATE : 13-SEP-2013 11:01

PLOT BY : dotrry

PLOT NAME :

PLOT SCALE : 60:1

WISDOT/CADDS SHEET 42



PROJECT NO:1071-08-62

HWY: IH 90

COUNTY: LA CROSSE

PAVEMENT MARKING

SHEET

E

SEE STAGE 1 OVERVIEW SHEET  
FOR ADVANCED WARNING SIGNS

FLASHING ARROW BOARD

LEGEND

- |                 |                                       |
|-----------------|---------------------------------------|
| ⌵ SIGN          | ⌵ BARRICADE TYPE III                  |
| • DRUM          | ← TRAFFIC DIRECTION                   |
| ⌵ DRUM W/ LIGHT | ⌵ PORTABLE CHANGEABLE<br>MESSAGE SIGN |
| ○ CONE          |                                       |

END  
ROAD WORK  
G20-2A  
48" X 24"

STOP  
RI-1  
36" X 36"

RII-2  
48" X 30"  
LANE  
CLOSED  
TYPE III BARRICADE

RIGHT  
TURN  
LANE  
R3-55R  
24" X 30"

RII-2  
48" X 30"  
LANE  
CLOSED  
TYPE III BARRICADE

W01-6  
48" X 24"  
TYPE III BARRICADE

RII-2  
48" X 30"  
LANE  
CLOSED  
TYPE III BARRICADE

ROAD  
WORK  
AHEAD  
W20-1

ONE LANE  
ROAD  
AHEAD  
W20-4

RII-2  
48" X 30"  
LANE  
CLOSED  
TYPE III BARRICADE

STOP  
RI-1  
36" X 36"

TEMPORARY PAVEMENT MARKING  
4-INCH DOUBLE YELLOW

RII-2  
48" X 30"  
ROAD  
CLOSED  
TYPE III BARRICADE

STOP  
RI-1  
36" X 36"

RII-2  
48" X 30"  
LANE  
CLOSED  
TYPE III BARRICADE

PROJECT NO:1071-08-62

HWY: IH 90

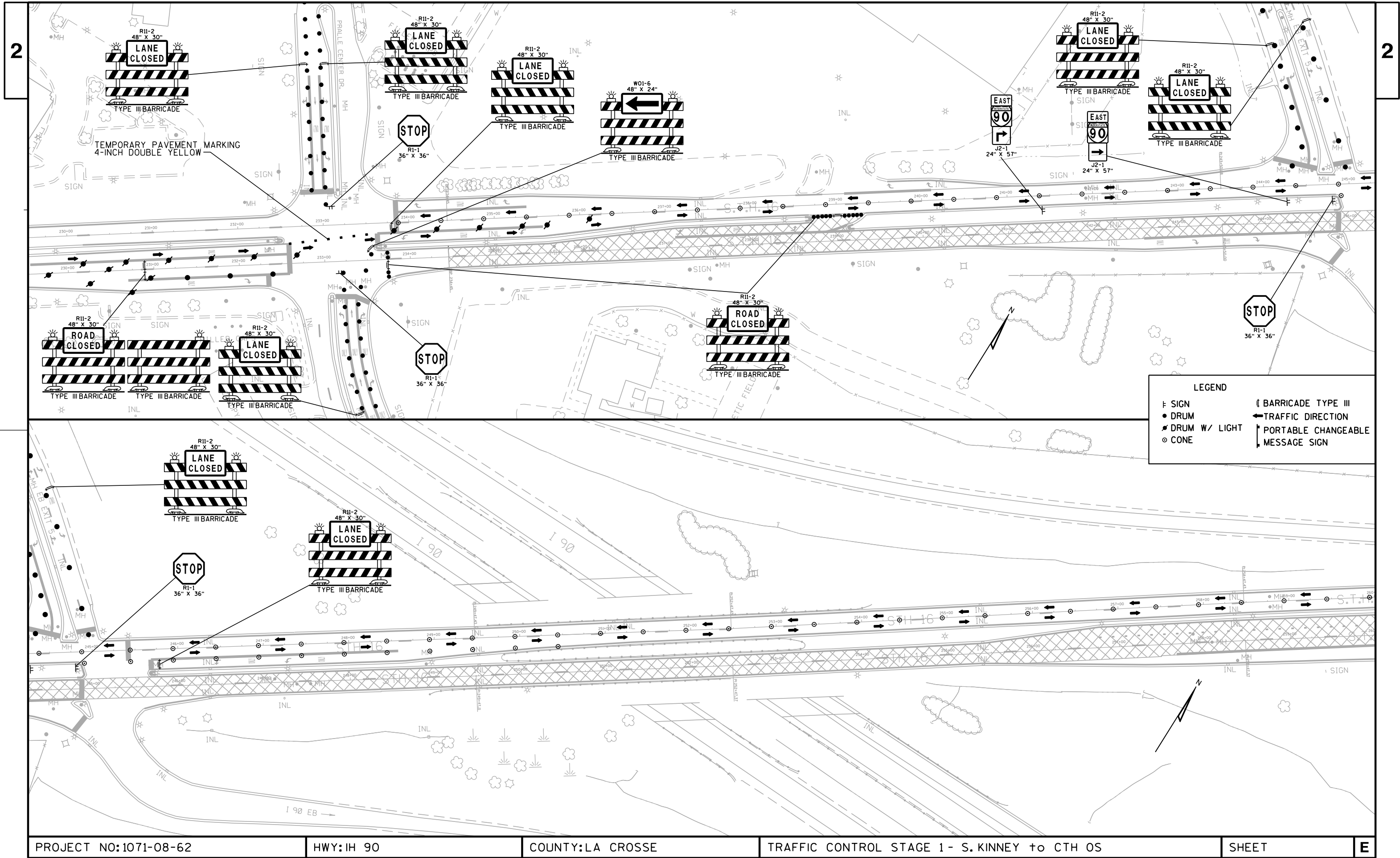
COUNTY: LA CROSSE

TRAFFIC CONTROL STAGE 1- S. KINNEY to CTH OS

SHEET

E





PROJECT NO:1071-08-62

HWY:IH 90

COUNTY:LA CROSSE

TRAFFIC CONTROL STAGE 1- S. KINNEY to CTH OS

SHEET

E

FILE NAME : P:\State\190\10710832\Cad\ep\plans\025003\_.tc.dgn

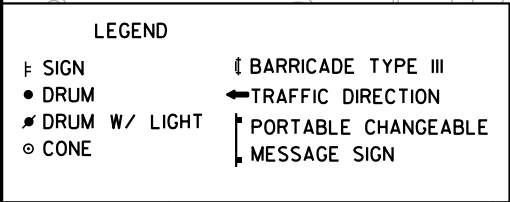
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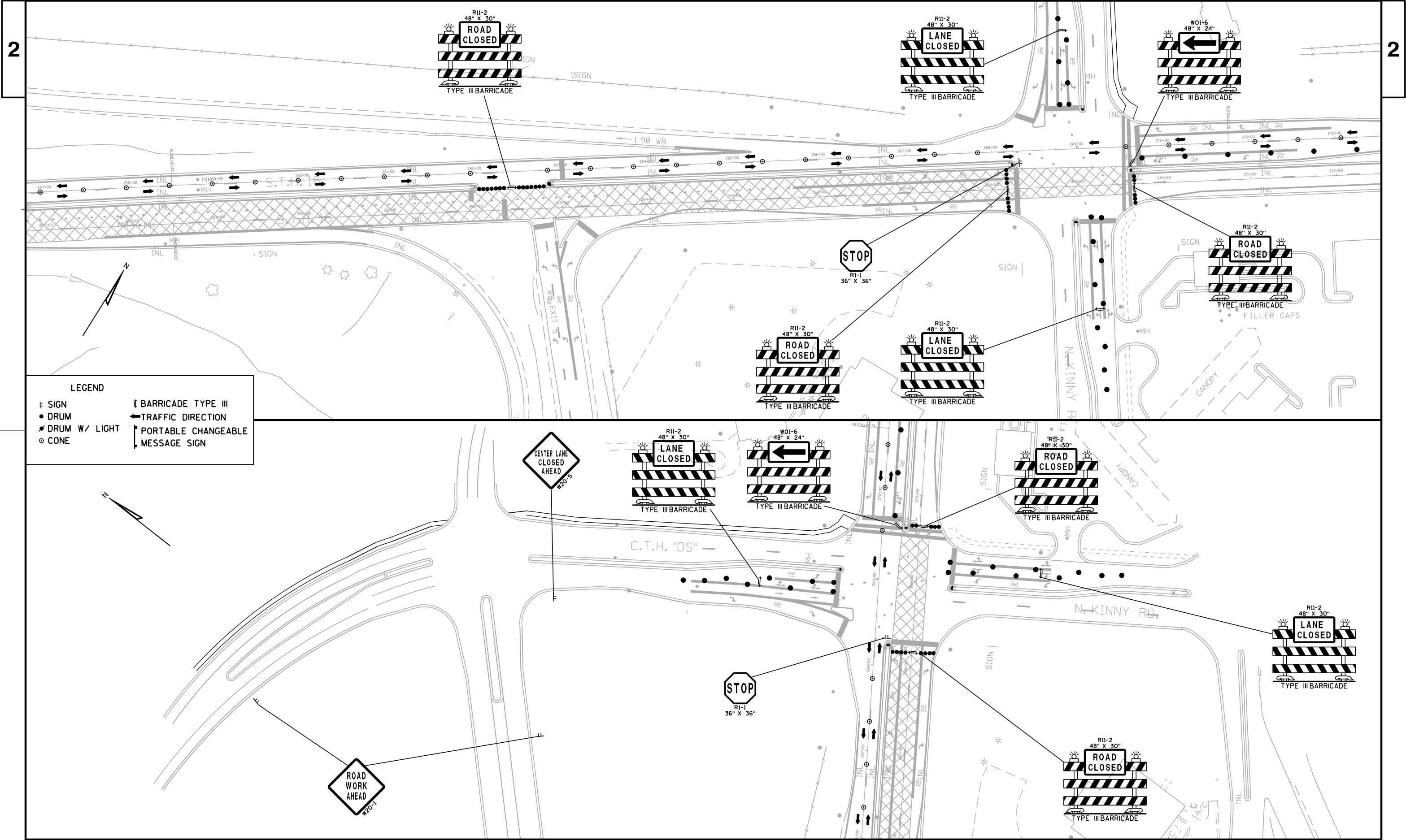
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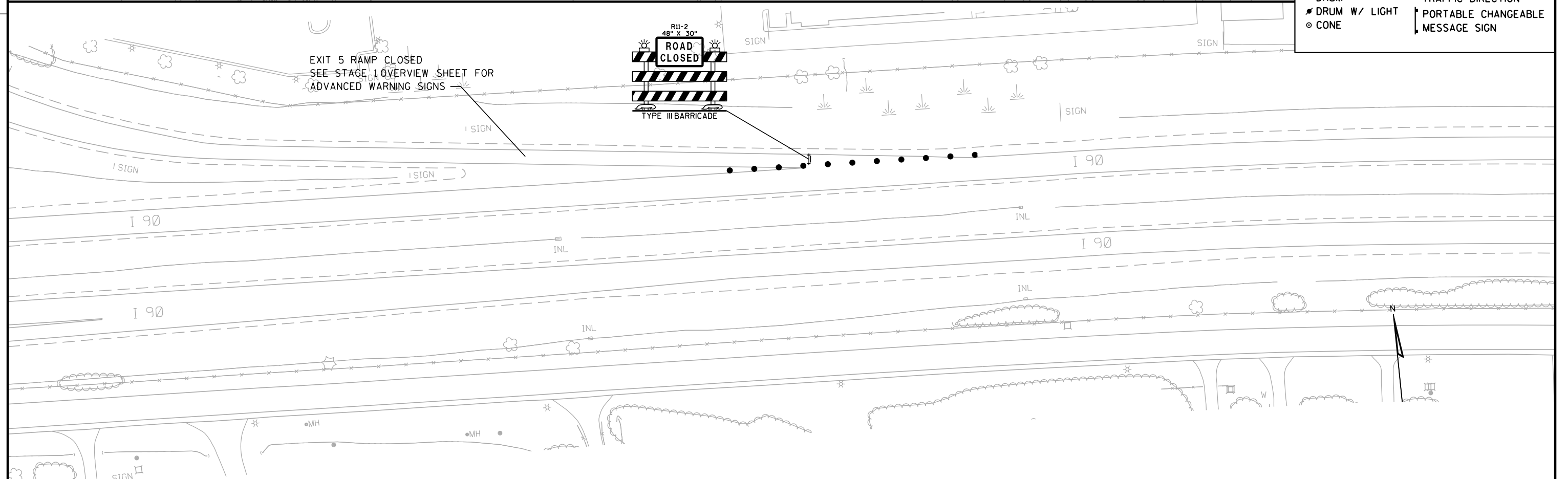
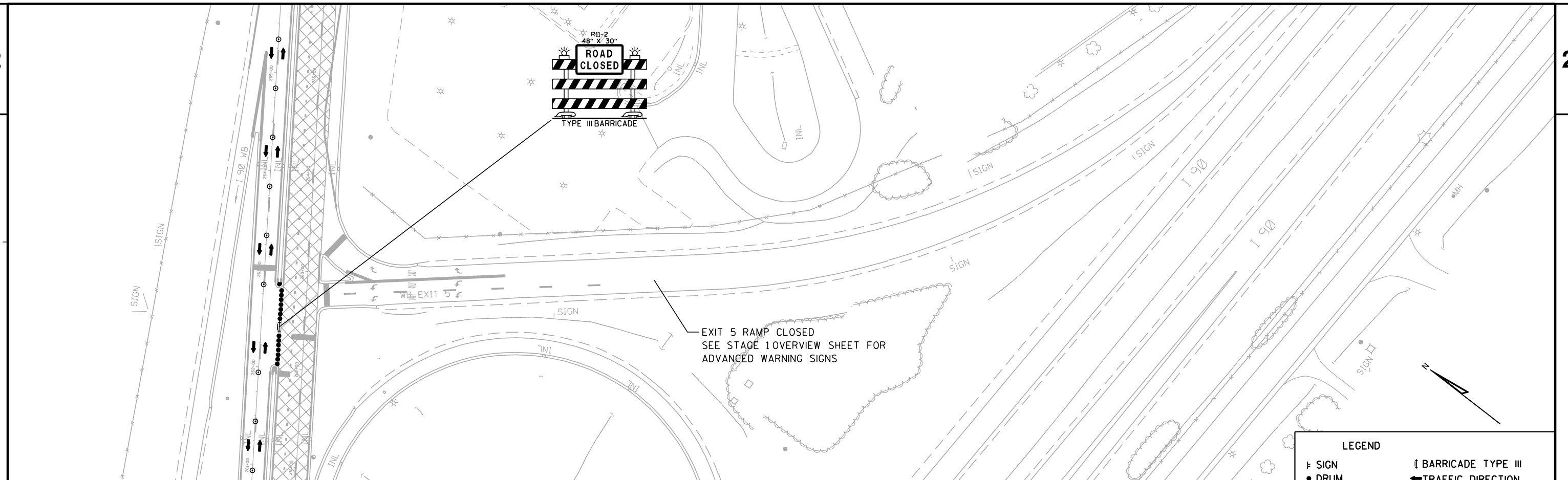
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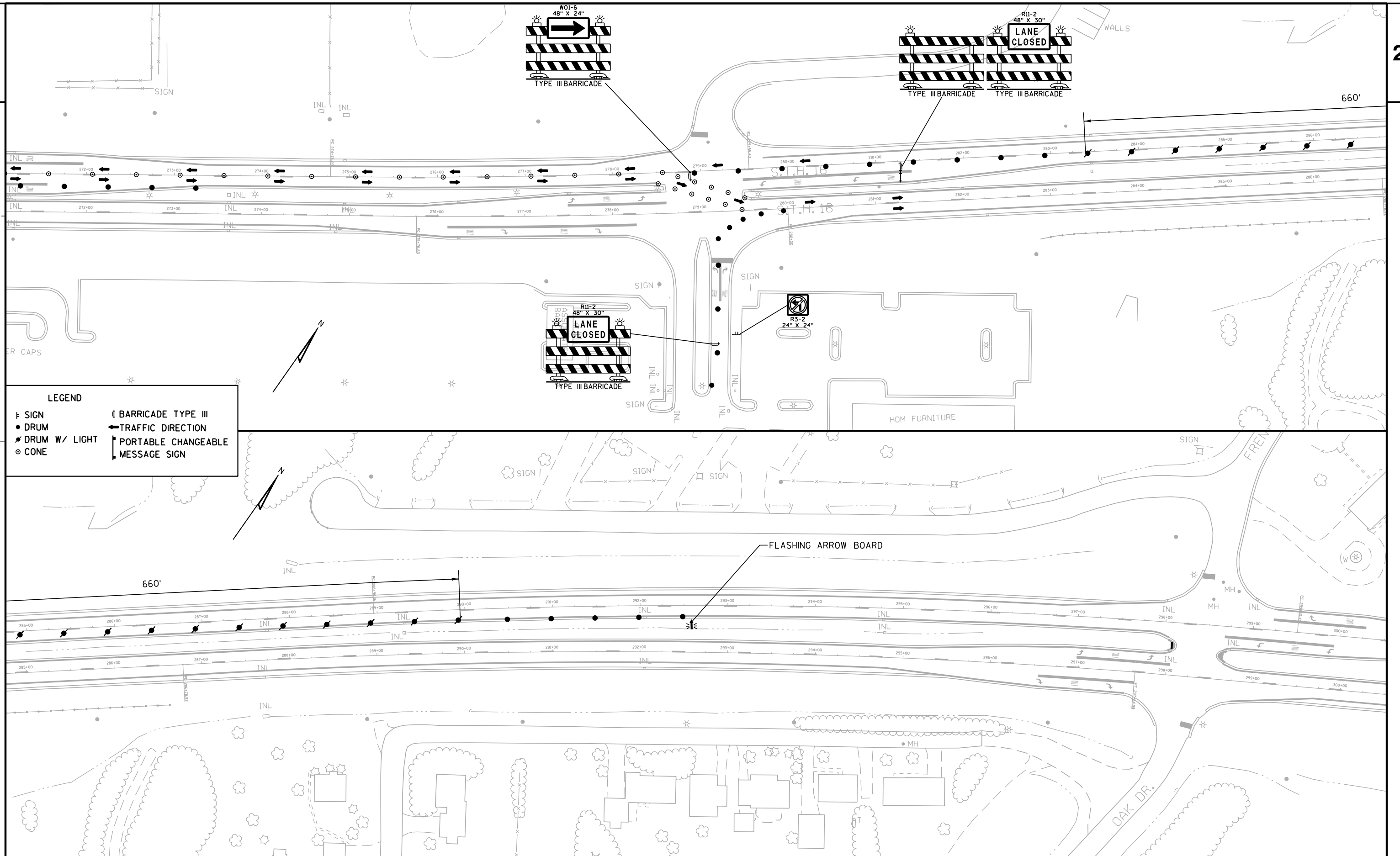
PLOT SCALE : 100:1

WISDOT/CADDs SHEET 42









MESSAGE BOARD SCHEDULE

(A) PRECONSTRUCTION/  
NONWORKING HOURS

STAGE 1  
DURING WORK HOURS

(B) NONWORKING HOURS

STAGE 1  
DURING WORK HOURS

EXIT 5 CLOSED 7PM-7AM	SUN-FRI STARTING (DATE)
EXIT 5 CLOSED	HWY 16 USE EXIT 4
EXIT 5 CLOSED	HWY 16 USE EXIT 4

(C) PRECONSTRUCTION/  
NONWORKING HOURS

STAGE 1  
DURING WORK HOURS

(D) PRECONSTRUCTION/  
NONWORKING HOURS

STAGE 1  
DURING WORK HOURS

ROAD WORK 7PM-7AM	SUN-FRI STARTING (DATE)
LANE CLOSURE AHEAD	EXPECT DELAYS
ROAD WORK 7PM-7AM	SUN-FRI STARTING (DATE)
LANE CLOSURE AHEAD	EXPECT DELAYS

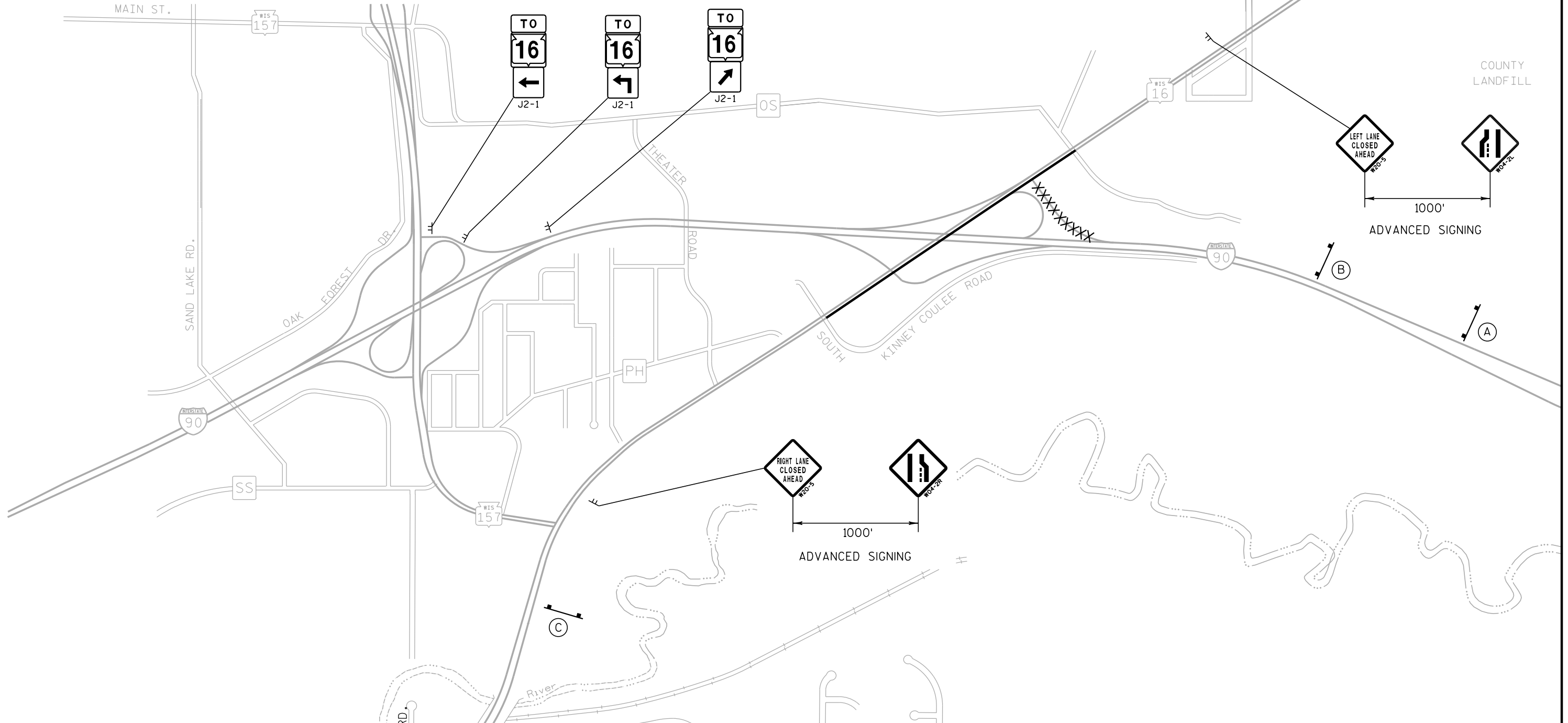
LEGEND

XXX RAMP  
CLOSURE

PORTABLE CHANGEABLE  
MESSAGE SIGN

WORK ZONE

TRAFFIC CONTROL SIGN



PROJECT NO:1071-08-62

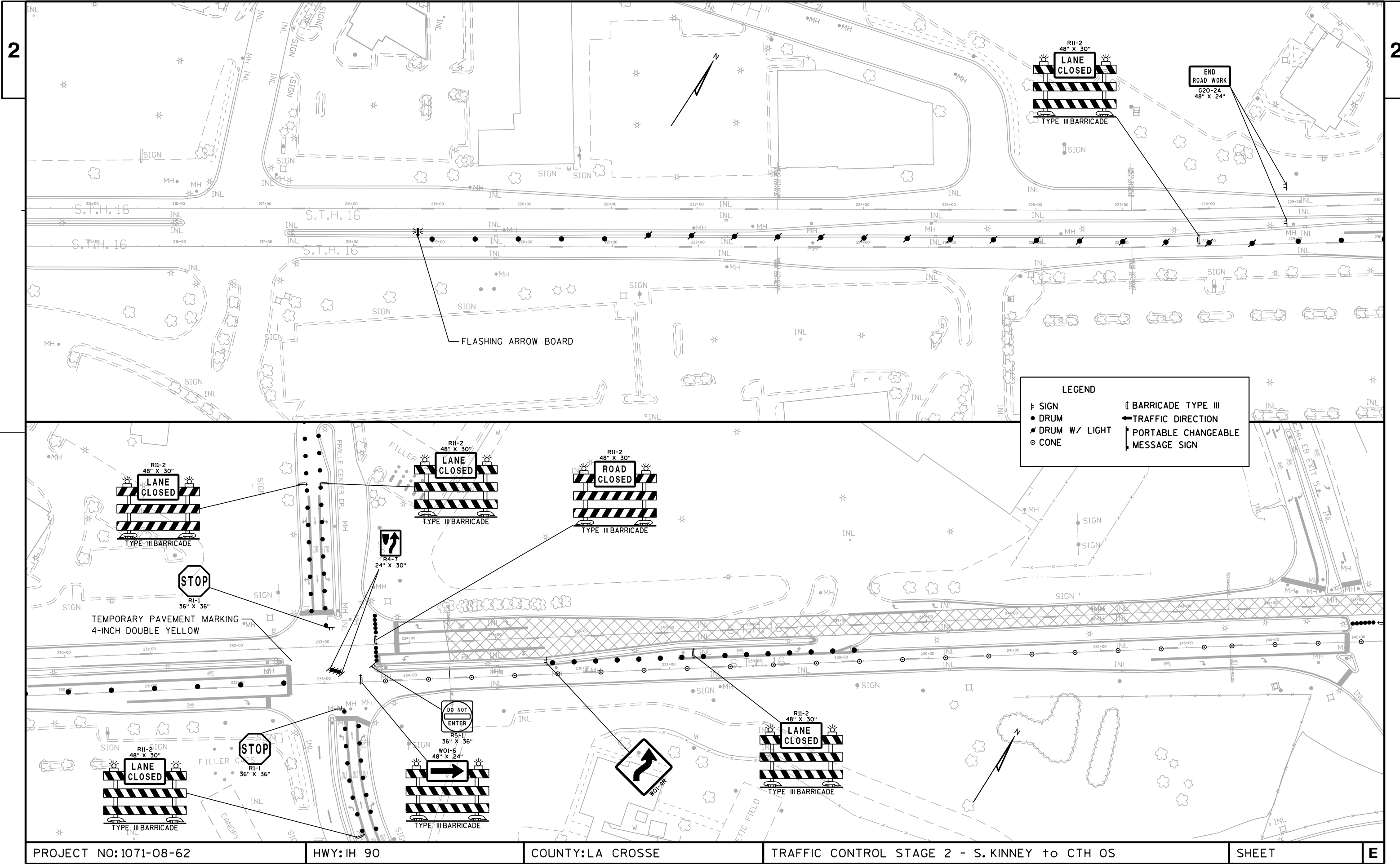
HWY: IH 90

COUNTY: LA CROSSE

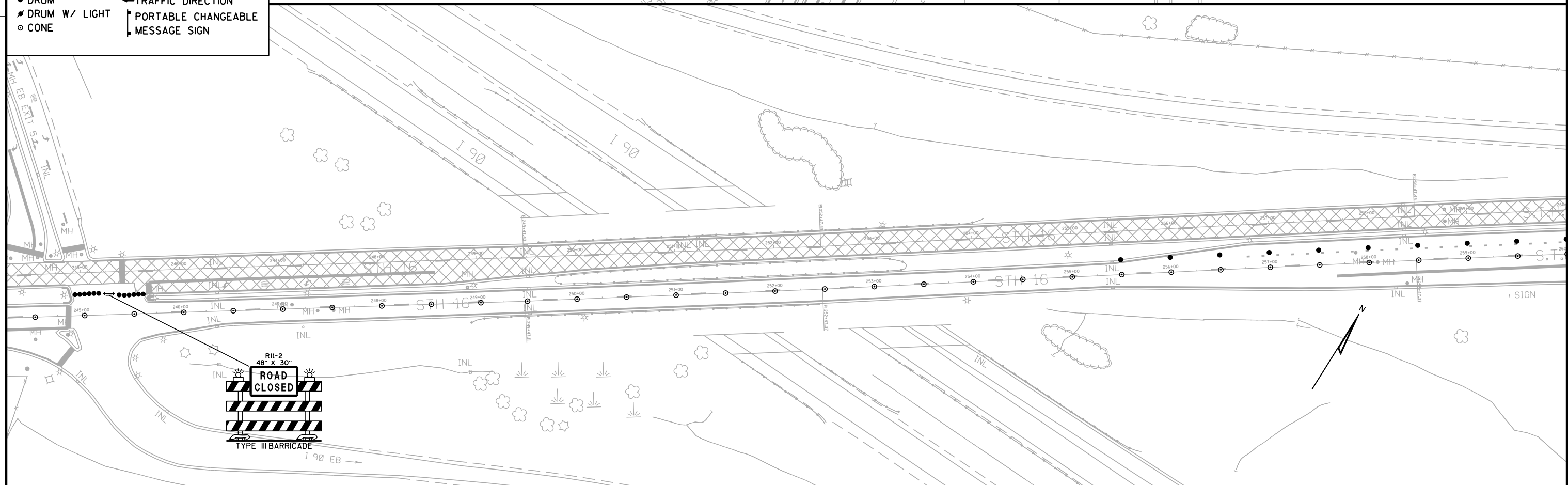
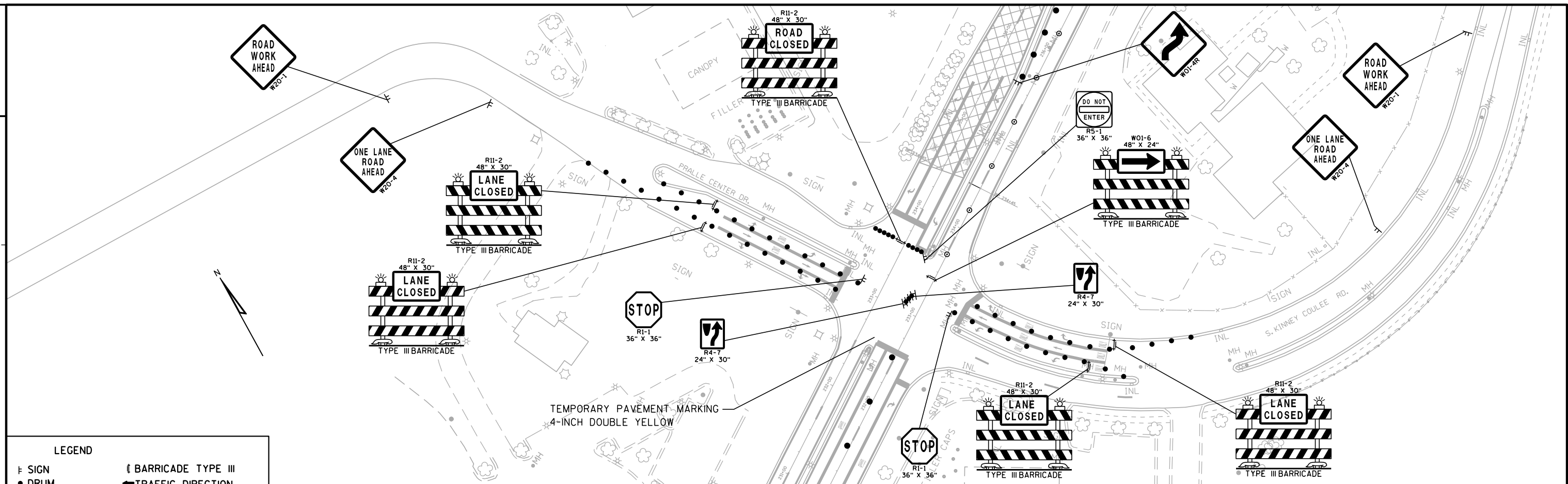
TRAFFIC CONTROL STAGE 1 OVERVIEW - S. KINNEY to CTH OS

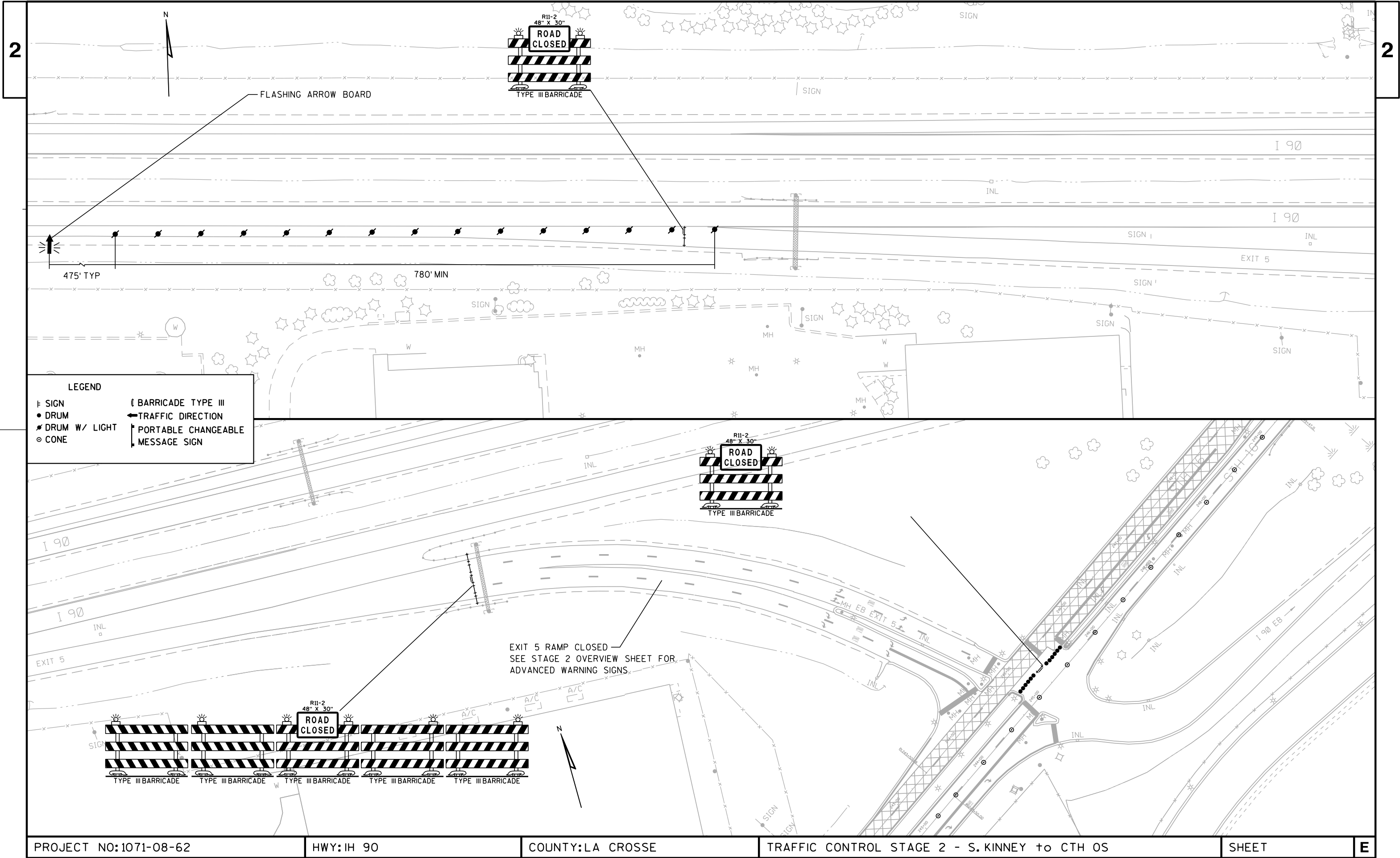
SHEET

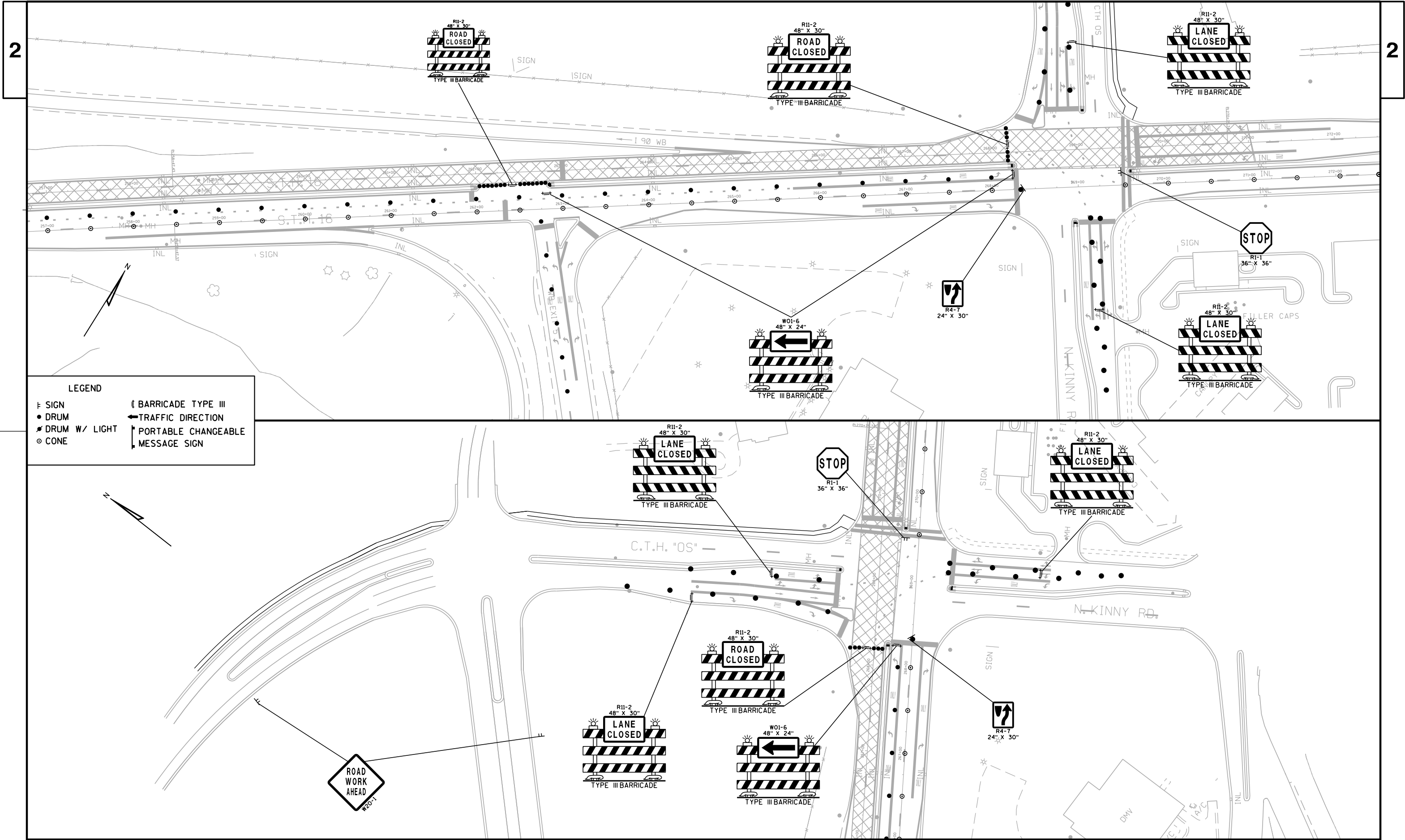
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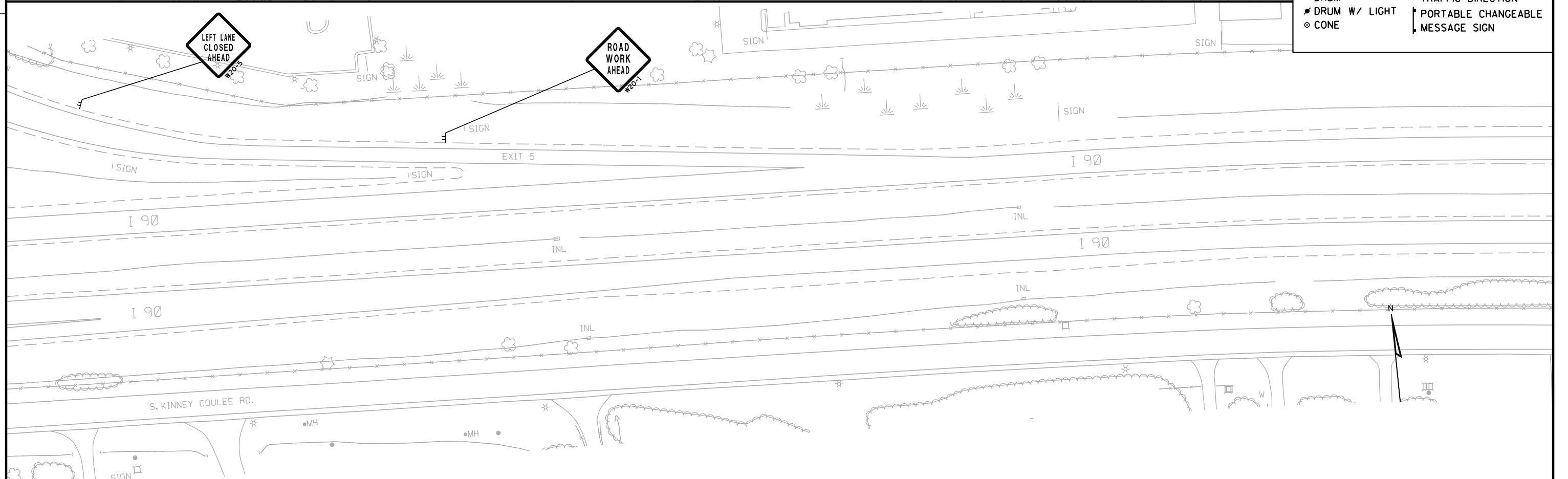
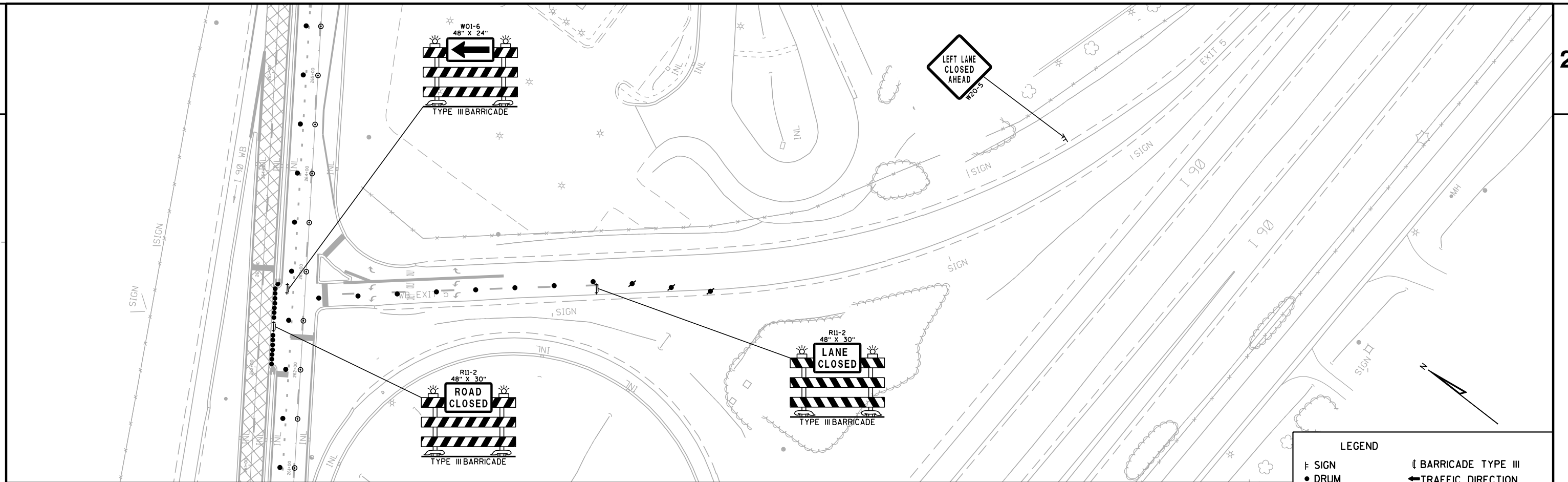


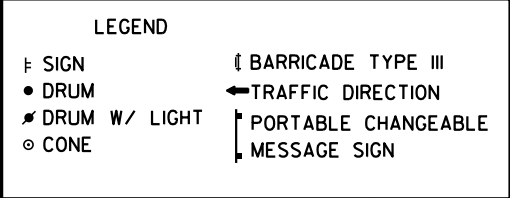












MESSAGE BOARD SCHEDULE

(A) PRECONSTRUCTION/  
NONWORKING HOURS

STAGE 1  
DURING WORK HOURS

(B) NONWORKING HOURS

STAGE 1  
DURING WORK HOURS

EXIT 5 CLOSED 7PM-7AM	SUN-FRI STARTING (DATE)
EXIT 5 CLOSED	HWY 16 EXIT AHEAD
EXIT 5 CLOSED	EXIT HERE HWY 16

(C) PRECONSTRUCTION/  
NONWORKING HOURS

STAGE 1  
DURING WORK HOURS

(D) PRECONSTRUCTION/  
NONWORKING HOURS

STAGE 1  
DURING WORK HOURS

ROAD WORK 7PM-7AM	SUN-FRI STARTING (DATE)
LANE CLOSURE AHEAD	EXPECT DELAYS
ROAD WORK 7PM-7AM	SUN-FRI STARTING (DATE)
LANE CLOSURE AHEAD	EXPECT DELAYS

LEGEND

XXX RAMP  
CLOSURE

PORTABLE CHANGEABLE  
MESSAGE SIGN

WORK ZONE

TRAFFIC CONTROL SIGN



PROJECT NO:1071-08-62

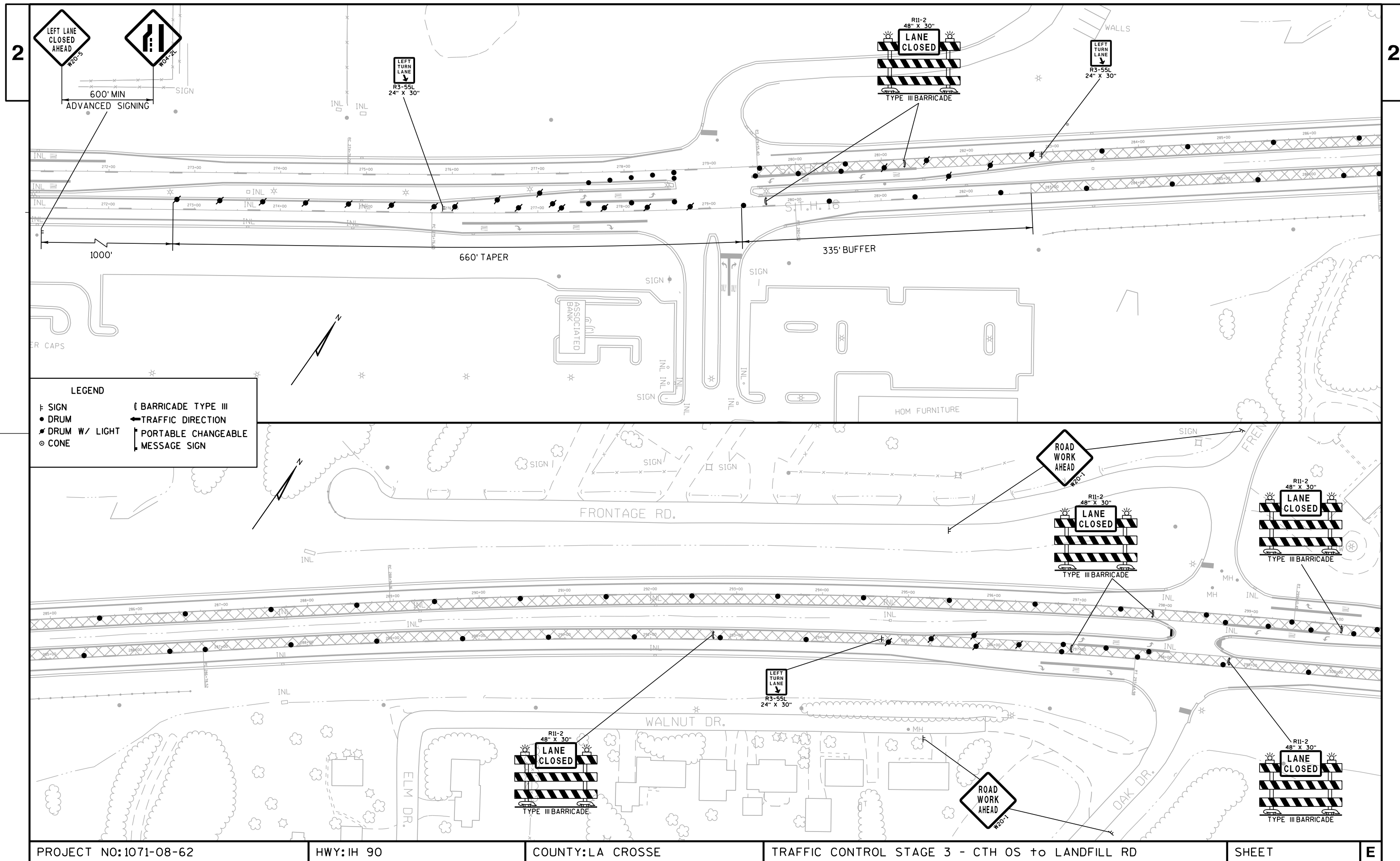
HWY:IH 90

COUNTY:LA CROSSE

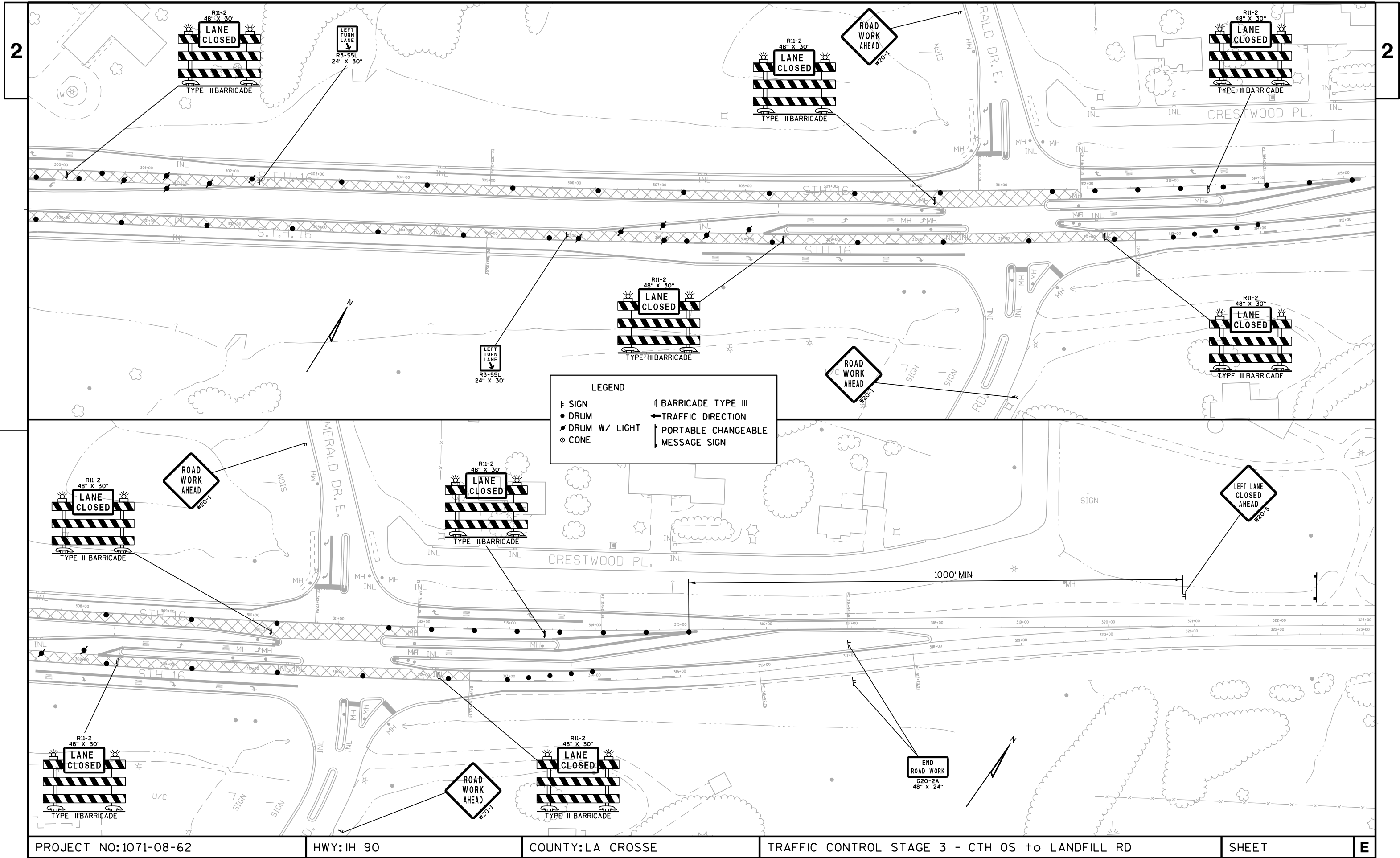
TRAFFIC CONTROL STAGE 2 OVERVIEW - S.KINNEY to CTH OS

SHEET

E







PROJECT NO:1071-08-62

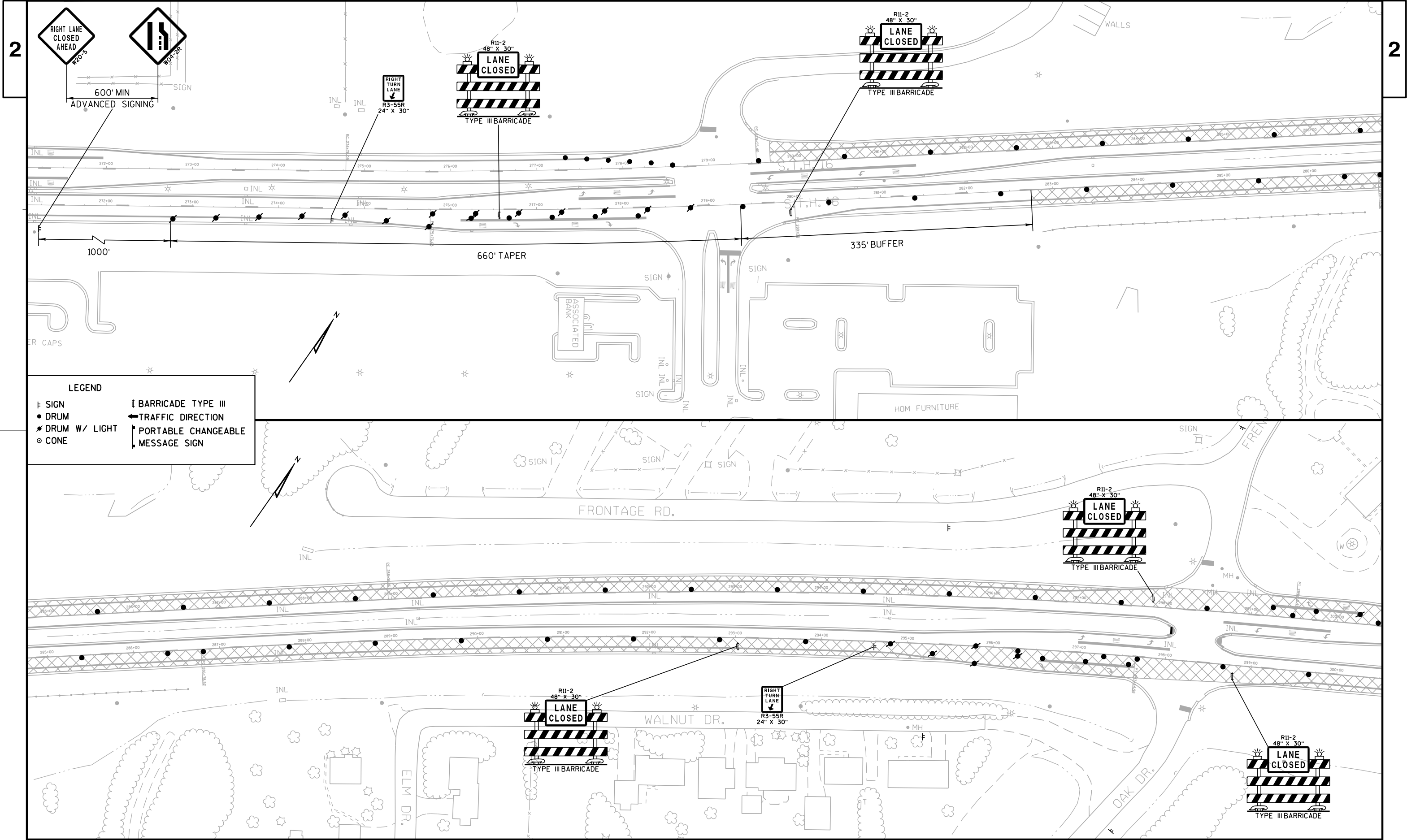
HWY:IH 90

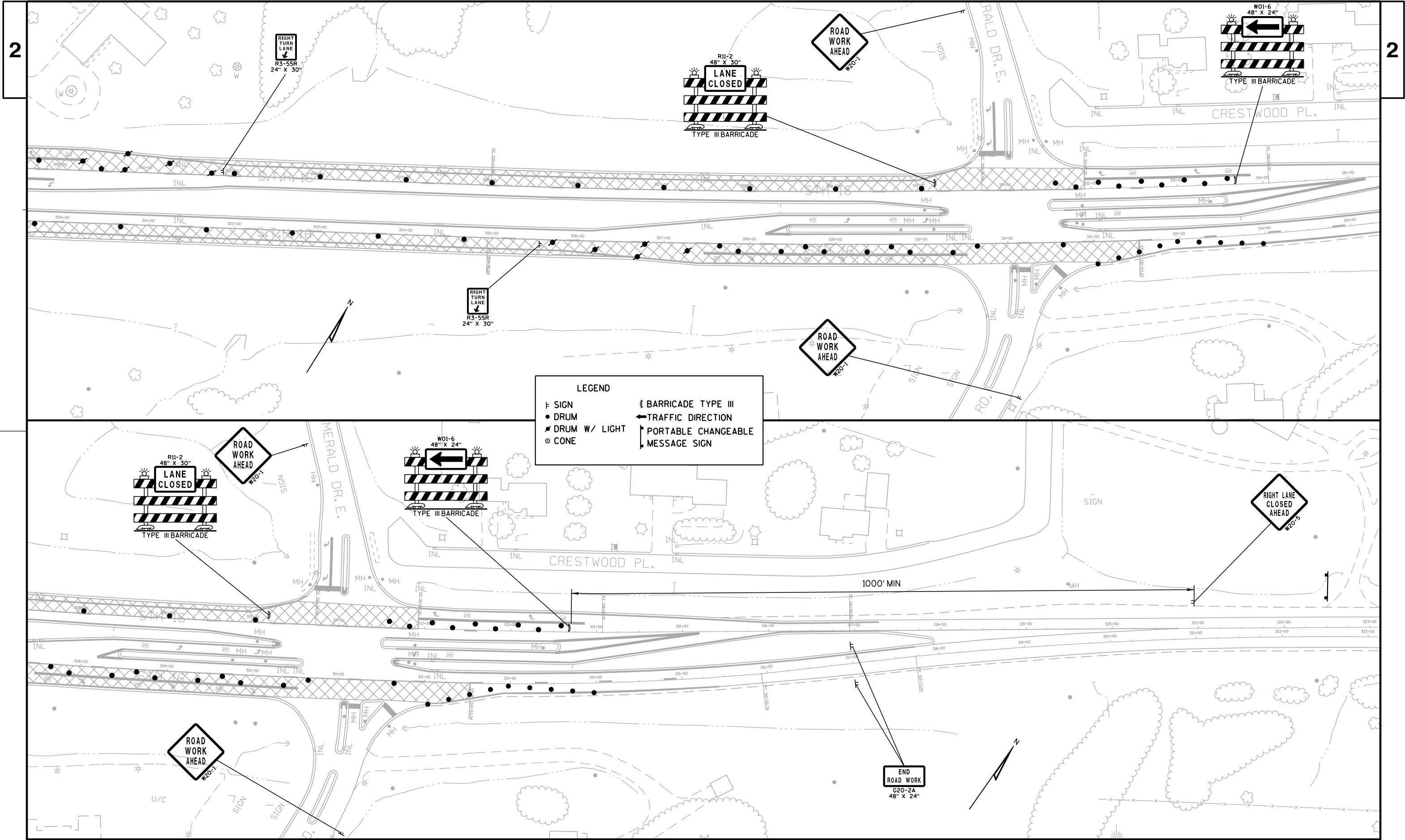
COUNTY:LA CROSSE

TRAFFIC CONTROL STAGE 3 - CTH OS to LANDFILL RD

SHEET

E





PROJECT NO:1071-08-62

HWY: IH 90

COUNTY: LA CROSSE

TRAFFIC CONTROL STAGE 4 - CTH OS to LANDFILL RD

SHEET

E

FILE NAME : P:\State\190\10710832\Cad\ep\ans\025035\_tc.dgn

PLOT DATE : 29-MAY-2013 15:52

PLOT BY : dott+3r

PLOT NAME :

PLOT SCALE : 100:1

WISDOT/CADDs SHEET 42

DATE 16JAN14		E S T I M A T E O F Q U A N T I T I E S			
LINE NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	1071-08-62 QUANTITY
0010	108.3100. S	INCENTIVE/DISINCENTIVE FOR INTERIM COMPLETION OF WORK	CD	4.000	4.000
0020	204.0105	REMOVING PAVEMENT BUTT JOINTS	SY	540.000	540.000
0030	204.0109. S	REMOVING CONCRETE SURFACE PARTIAL DEPTH	SF	208,635.000	208,635.000
0040	204.0150	REMOVING CURB & GUTTER	LF	863.000	863.000
0050	204.0155	REMOVING CONCRETE SIDEWALK	SY	130.000	130.000
0060	204.0195	REMOVING CONCRETE BASES	EACH	2.000	2.000
0070	205.0100	EXCAVATION COMMON	CY	271.000	271.000
0080	206.6000. S	TEMPORARY SHORING	SF	360.000	360.000
0090	213.0100	FINISHING ROADWAY (PROJECT) 01. 1071-08-62	EACH	1.000	1.000
0100	305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	544.000	544.000
0110	390.0403	BASE PATCHING CONCRETE SHES	SY	4,340.000	4,340.000
0120	416.0610	DRILLED TIE BARS	EACH	1,140.000	1,140.000
0130	416.0620	DRILLED DOWEL BARS	EACH	580.000	580.000
0140	416.1710	CONCRETE PAVEMENT REPAIR	SY	100.000	100.000
0150	416.1720	CONCRETE PAVEMENT REPLACEMENT	SY	2,200.000	2,200.000
0160	416.1725	CONCRETE PAVEMENT REPLACEMENT SHES	SY	830.000	830.000
0170	455.0115	ASPHALTIC MATERIAL PG64-22	TON	135.000	135.000
0180	455.0605	TACK COAT	GAL	1,158.000	1,158.000
0190	460.1130	HMA PAVEMENT TYPE E-30	TON	2,454.000	2,454.000
0200	460.2000	INCENTIVE DENSITY HMA PAVEMENT	DOL	1,658.000	1,658.000
0210	601.0413	CONCRETE CURB & GUTTER 6-INCH SLOPED 30-INCH TYPE G	LF	298.000	298.000
0220	602.0405	CONCRETE SIDEWALK 4-INCH	SF	1,200.000	1,200.000
0230	611.0627	INLET COVERS TYPE HM	EACH	1.000	1.000
0240	611.8110	ADJUSTING MANHOLE COVERS	EACH	8.000	8.000
0250	611.8115	ADJUSTING INLET COVERS	EACH	7.000	7.000
0260	618.0100	MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) 01. 1071-08-62	EACH	1.000	1.000
0270	619.1000	MOBILIZATION	EACH	1.000	1.000
0280	625.0500	SALVAGED TOPSOIL	SY	69.000	69.000
0290	628.7015	INLET PROTECTION TYPE C	EACH	92.000	92.000
0300	630.0200	SEEDING TEMPORARY	LB	3.000	3.000
0310	634.0612	POSTS WOOD 4X6-INCH X 12-FT	EACH	3.000	3.000
0320	634.0614	POSTS WOOD 4X6-INCH X 14-FT	EACH	47.000	47.000
0330	634.0616	POSTS WOOD 4X6-INCH X 16-FT	EACH	46.000	46.000
0340	634.0618	POSTS WOOD 4X6-INCH X 18-FT	EACH	13.000	13.000
0350	634.0620	POSTS WOOD 4X6-INCH X 20-FT	EACH	5.000	5.000
0360	634.0816	POSTS TUBULAR STEEL 2X2-INCH X 16-FT	EACH	2.000	2.000
0370	636.0100	SIGN SUPPORTS CONCRETE MASONRY	CY	25.000	25.000
0380	636.1000	SIGN SUPPORTS STEEL REINFORCEMENT HS	LB	3,075.000	3,075.000
0390	637.1220	SIGNS TYPE I REFLECTIVE SH	SF	321.000	321.000
0400	637.2210	SIGNS TYPE II REFLECTIVE H	SF	1,616.130	1,616.130
0410	637.2215	SIGNS TYPE II REFLECTIVE H FOLDING	SF	141.740	141.740
0420	637.2230	SIGNS TYPE II REFLECTIVE F	SF	69.750	69.750
0430	638.2602	REMOVING SIGNS TYPE II	EACH	183.000	183.000
0440	638.3000	REMOVING SMALL SIGN SUPPORTS	EACH	75.000	75.000
0450	641.1200	SIGN BRIDGE CANTILEVERED (STRUCTURE) 01. S-32-45	LS	1.000	1.000
0460	641.1200	SIGN BRIDGE CANTILEVERED (STRUCTURE) 02. S-32-46	LS	1.000	1.000
0470	641.8100	OVERHEAD SIGN SUPPORT (STRUCTURE) 01. S-32-47	LS	1.000	1.000
0480	642.5001	FIELD OFFICE TYPE B	EACH	1.000	1.000

DATE 16JAN14			E S T I M A T E O F Q U A N T I T I E S		
LINE					1071-08-62
NUMBER	ITEM	ITEM DESCRIPTION	UNI T	TOTAL	QUANTI TY
0490	643.0200	TRAFFIC CONTROL SURVEILLANCE AND MAINTENANCE (PROJECT) 01. 1071-08-62	DAY	70.000	70.000
0500	643.0300	TRAFFIC CONTROL DRUMS	DAY	11,960.000	11,960.000
0510	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	1,140.000	1,140.000
0520	643.0705	TRAFFIC CONTROL WARNING LIGHTS TYPE A	DAY	2,280.000	2,280.000
0530	643.0715	TRAFFIC CONTROL WARNING LIGHTS TYPE C	DAY	2,660.000	2,660.000
0540	643.0800	TRAFFIC CONTROL ARROW BOARDS	DAY	140.000	140.000
0550	643.0900	TRAFFIC CONTROL SIGNS	DAY	2,290.000	2,290.000
0560	643.1050	TRAFFIC CONTROL SIGNS PCMS	DAY	160.000	160.000
0570	646.0106	PAVEMENT MARKING EPOXY 4-INCH	LF	17,139.000	17,139.000
0580	646.0126	PAVEMENT MARKING EPOXY 8-INCH	LF	4,304.000	4,304.000
0590	646.0406	PAVEMENT MARKING SAME DAY EPOXY 4-INCH	LF	15,135.000	15,135.000
0600	647.0166	PAVEMENT MARKING ARROWS EPOXY TYPE 2	EACH	44.000	44.000
0610	647.0356	PAVEMENT MARKING WORDS EPOXY	EACH	35.000	35.000
0620	647.0566	PAVEMENT MARKING STOP LINE EPOXY 18-INCH	LF	702.000	702.000
0630	647.0606	PAVEMENT MARKING ISLAND NOSE EPOXY	EACH	20.000	20.000
0640	647.0776	PAVEMENT MARKING CROSSWALK EPOXY 12-INCH	LF	217.000	217.000
0650	649.0100	TEMPORARY PAVEMENT MARKING 4-INCH	LF	608.000	608.000
0660	650.8000	CONSTRUCTION STAKING RESURFACING REFERENCE	LF	15,600.000	15,600.000
0670	650.9910	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) 01. 1071-08-62	LS	1.000	1.000
0680	652.0800	CONDUIT LOOP DETECTOR	LF	312.000	312.000
0690	655.0800	LOOP DETECTOR WIRE	LF	1,076.000	1,076.000
0700	690.0250	SAWING CONCRETE	LF	25,050.000	25,050.000
0710	SPV.0045	SPECIAL 01. TRAFFIC CONTROL CONES	DAY	4,480.000	4,480.000
0720	SPV.0090	SPECIAL 01. LONGITUDINAL JOINT REPAIR	LF	1,380.000	1,380.000
0730	SPV.0090	SPECIAL 02. CONCRETE CURB & GUTTER HES 30-INCH TYPE K	LF	488.000	488.000
0740	SPV.0170	SPECIAL 01. JOINT AND CRACK CLEANING AND FILLING	STA	74.000	74.000

REMOVING PAVEMENT BUTT JOINT				
204.0105				
CATEGORY	STATION TO	STATION	LOCATION	SY
0010	234+35	-	WB - MAINLINE	135
0010	234+35	-	EB - MAINLINE	135
0010	271+00	-	EB - MAINLINE	135
0010	271+00	-	WB - MAINLINE	135
TOTAL 0010				540

REMOVING  
CONCRETE  
BASES  
204.0195

CATEGORY	STATION	LOCATION	EACH	REMARKS
0010	266+25	WB-RT	1	I90 ON RAMP
0010	266+25	WB-LT	1	MEDIAN
TOTAL 0010			2	

SAWING CONCRETE  
690.0250

CATEGORY	LOCATION	LF	REMARKS
0010	WESTBOUND	13747	
0010	EASTBOUND	11303	
TOTAL 0010		25050	

REMOVING CONCRETE SURFACE PARTIAL DEPTH  
204.0109.S

CATEGORY	STATION	TO STATION	LOCATION	SF	REMARKS
0010	234+35	- 271+00	WB MAINLINE	87960	
0010	234+35	- 269+50	EB MAINLINE	84360	
0010	235+75	- 245+50	EB - LT	3901	EB LT TL to Farm & Fleet
0010	255+50	- 269+60	EB - LT	16,875	EB LT TL to CTH OS
0010	234+35	- 237+00	WB - RT	2684	WB RT TL to Pralle
0010	234+35	- 237+00	WB - LT	2499	WB LT TL to S. Kinney
0010	244+90	- 250+50	WB - LT	6214	WB LT TL to I-90 EB
0010	269+75	- 271+00	WB - RT	4142	WB RT TL to CTH OS
TOTAL 0010				208635	

INLET PROTECTION  
TYPE C  
628.7015

STATION TO	STATION	LOCATION	EACH	REMARKS
234+45	- 245+55	EB	8	
245+55	- 269+87	EB	18	
269+87	- 279+59	EB	3	
279+59	- 298+87	EB	7	
298+87	- 312+53	EB	10	
234+45	- 245+10	WB	8	
245+10	- 271+06	WB	18	
271+06	- 278+48	WB	4	
279+48	- 299+32	WB	9	
299+32	312+00	WB	7	
TOTAL 0010			92	

ASPHALT				HMA	ASPHALTIC	REMARKS	
				PAVEMENT	MATERIAL		
				TACK COAT	TYPE E-30		
				455.0605	460.1130		
CATEGORY	STATION	TO STATION	LOCATION	(GAL)	(TONS)	(TONS)	
0010	234+35	- 271+00	WB MAINLINE	489	1035	57	
0010	234+35	- 269+50	EB MAINLINE	469	993	55	
0010	235+75	- 245+50	EB - LT	21	45	2	EB LT TL to Farm & Fleet
0010	255+50	- 269+60	EB - LT	94	199	11	EB LT TL to CTH OS
0010	234+35	- 237+00	WB - RT	15	32	2	WB RT TL to Pralle
0010	234+35	- 237+00	WB - LT	14	29	2	WB LT TL to S. Kinney
0010	244+90	- 250+50	WB - LT	35	73	4	WB LT TL to I-90 EB
0010	269+75	- 271+00	WB - RT	22	48	3	WB RT TL to CTH OS
TOTAL 0010				1,158	2454	135	

			REMOVING	REMOVING	CONCRETE CURB & GUTTER		CONCRETE
			CURB &	CONCRETE	6-INCH SLOPED	HES 30-INCH	SIDEWALK
			GUTTER	SIDEWALK	30-INCH TYPE G	TYPE K	4-INCH
			204.015	204.0155	601.0413	SPV. 0090.02	602.0405
STATION	TO	STATION	LOCATION	LF	SY	LF	SF
239+10		239+60	MEDIAN	87			
242+00	-	242+50	WB-RT	54		54	
242+25	-	242+50	WB-LT	40		40	
265+00	-	268+25	WB-RT	330	130	330	1200
266+75	-	267+50	WB-LT	64		64	
274+40	-	275+10	WB-RT				
274+75		275+00	WB-RT	35			
280+00	-		EB-LT	12	12		
283+00			EB-RT	20	20		
285+00			WB-RT	20	20		
287+75			EB-RT	18	18		
288+75	289+25		WB-LT	40	40		
289+00	289+30		EB-RT	32	32		
294+00			WB-LT	18	18		
295+75	- 296+50		WB-LT	52	52		
301+50			WB-RT	16	16		
301+75			EB-RT	25	35		
TOTAL 0010				863	130	298	488
							1200



3

3

JOINT REPAIR ITEMS				BASE PATCHING	CONCRETE PAVEMENT	CONCRETE PAVEMENT	CONCRETE PAVEMENT	DRILLED	DRILLED	LONGITUDINAL	REMARKS
				CONCRETE SHES	REPLACEMENT SHES	REPAIR	REPLACEMENT	TIE BARS	DOWEL BARS	JOINT REPAIR	
				390.0403	416.1725	416.1710	416.1720	416.0610	416.0620	SPV.0090.01	
CATEGORY	STATION TO	STATION	LOCATION	SY	SY	SY	SY	EACH	EACH	LF	
0010	234+35 -	245+50	WB	424				N/A	N/A		non-doweled pavement
0010	234+35 -	245+50	EB	577				N/A	N/A		non-doweled pavement
0010	245+50 -	272+00	WB	1604				N/A	N/A		non-doweled pavement
0010	245+50 -	272+00	EB	1720				N/A	N/A		non-doweled pavement
0010	248+00 -		WB-LT							20	
0010	248+60 -	249+00	WB-LT							40	
0010	256+75 -	257+25	EB-RT							180	
0010	263+25 -	265+75	EB-RT							270	
0010	265+25 -	266+25	WB-RT							110	
0010	267+25 -	268+25	WB-CL							80	
0010	267+60 -	271+00	WB-RT							340	
0010	268+50 -	269+75	WB-LT							140	
0010	269+00 -	269+75	WB-CL							80	
0010	269+00 -	269+80	WB-RT							75	
0010	272+00 -	282+00	WB	14							
0010	282+00 -	298+00	WB			30	1173	610	192		
0010	282+00 -	298+00	EB				514	165	100		
0010	298+00 -	307+00	WB			50	163	65	48		
0010	298+00 -	307+00	EB			20	350	100	64		
0010	301+75		WB-RT							25	
0010	307+00	312+00	EB		636			200	176		
0010	307+75	308+00	EB-RT							20	
0010	310+00	312+00	WB-RT		194						
TOTAL 0010				4340	830	100	2200	1140	580	1380	

EXCAVATION				COMMON	BASE AGG.	SALV.	TEMP.	REMARKS
				EXCAV.	DENSE 1 1/4-INCH	TOPSOIL	SEED	
				205.0100	305.0120	625.0500	630.0200	
CATEGORY	STATION	TO STATION	LOCATION	(CY)	(TON)	(SY)	(LB)	
0010	239+10	- 239+60	Median	23	46	69	3	
0010	252+00	- 253+60	WB	60	120			BASE COURSE
0010	263+50	- 289+25	WB	123	246			IMPROVEMENT AS
0010	300+75	- 302+25	EB	36	72			DIRECTED BY
			UNDISTR.	30	60			THE ENGINEER
TOTAL 0100				271	544	69	3	

STATE PROJECT NO: 1071-08-62

HWY: IH 90

COUNTY: LA CROSSE

MISCELLANEOUS QUANTITIES

SHEET NO:

E

FILE NAME : \_\_\_\_\_

PLOT DATE : \_\_\_\_\_

PLOT BY : \_\_\_\_\_

PLOT NAME : \_\_\_\_\_

ORG DATE : \_\_\_\_\_

ORIGINATOR : DIST \_

PLOT SCALE : 1:1

TRAFFIC CONTROL				TRAFFIC CONTROL							
				SURVEILLANCE	TRAFFIC CONTROL	BARRICADES	WARNING LIGHTS	WARNING LIGHTS	FLASHING ARROW	TRAFFIC CONTROL	TRAFFIC CONTROL
				& MAINTENANCE	DRUMS	TYPE III	TYPE A	TYPE C	BOARD	SIGNS	CONES
				643.0200	643.0300	643.0420	643.0705	643.0715	643.0800	643.0900	SPV.0045.01
				DAYS	DAYS	DAYS	DAYS	DAYS	DAYS	DAYS	DAYS
STAGE 1	218+00	- 230+00	ML - HWY 16	0	580	20	40	360	20	80	0
	230+00	236+00	ML - HWY 16	0	360	60	120	200	0	60	100
			S. KINNEY COULEE RD.	0	1040	80	160	0	0	200	0
	237+00	- 245+00	ML - HWY 16	0	200	20	40	0	0	160	380
			EB EXIT 5 RAMP	0	820	80	160	260	0	80	0
	245+00	- 260+00	ML - HWY 16	0	0	20	40	0	0	20	820
	260+00	- 272+50	ML - HWY 16	0	660	80	160	0	0	100	420
			CTH OS/N. KINNEY RD.	0	380	40	80	0	0	100	0
			WB EXIT 5 RAMP	0	220	20	40	0	0	20	0
	272+50	- 287+00	ML - HWY 16	0	540	80	160	140	0	80	480
	287+00	- 300+50	ML - HWY 16	0	220	0	0	0	20	0	0
			OVERVIEW	25	0	0	0	0	0	260	0
	TOTAL			25	5020	500	1000	960	40	1160	2200
STAGE 2	218+00	- 230+00	ML-HWY 16	0	440	20	40	300	20	40	0
	230+00	- 245+00	ML-HWY 16	0	780	40	80	0	0	140	480
			S. KINNEY COULEE RD.	0	960	80	160	0	0	200	0
	245+00	- 260+00	ML-HWY 16	0	320	20	40	0	0	20	580
			EB EXIT 5 RAMP	0	300	140	280	300	20	20	0
	260+00	- 272+50	ML-HWY 16	0	720	80	160	0	0	120	460
			CTH OS/N. KINNEY RD.	0	400	60	120	0	0	60	0
			WB EXIT 5 RAMP	0	200	20	40	60	0	60	0
	272+50	- 287+00	ML-HWY 16	0	880	80	160	600	20	120	280
	287+00	- 300+50	ML-HWY 16	0	240	0	0	140	20	0	0
			OVERVIEW	25	0	0	0	0	0	260	0
	TOTAL			25	5240	540	1080	1400	80	1040	1800
STAGE 3	271+00	287+00	ML-HWY 16	10	220	10	20	150	10	20	0
	287+00	300+50	ML-HWY 16	0	390	20	40	0	0	70	240
	300+50	321+00	ML-HWY 16	0	0	0	0	0	0	0	0
	TOTAL			10	610	30	60	150	10	90	240
STAGE 4	271+00	287+00	ML-HWY 16	10	220	10	20	150	10	20	0
	287+00	300+50	ML-HWY 16	0	390	20	40	0	0	70	240
	300+50	321+00	ML-HWY 16	0	480	40	80	0	0	100	0
	TOTAL			10	1090	70	140	150	10		240
TOTAL				70	11960	1140	2280	2660	140	2290	4480

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PAVEMENT MARKING			SAME DAY EPOXY 4INCH 646.0406		EPOXY 4INCH 646.0106		EPOXY 8INCH WHITE 646.0126	ARROW TYPE 2 WHITE 647.0166	WORDS EPOXY WHITE 647.0356	STOP LINE EPOXY 18-INCH 647.0566	ISLAND NOSE EPOXY 647.0606	CROSSWALK EPOXY 12-INCH 647.0776	TEMPORARY 4-INCH (SAME DAY) 649.0100
STATION TO	STATION	LOCATION	WHITE LF	YELLOW LF	WHITE LF	YELLOW LF	LF	EACH	EACH	LF	EACH	LF	LF
234+00 -	240+00	ML-HWY 16	1190	1050			607	6	4	49	3		96
240+00 -	248+00	ML-HWY 16	1619	1604			587	6	4	157	2		128
248+00 -	257+00	ML-HWY 16	1965	1706									144
257+00 -	264+00	ML-HWY 16	1630	1274			346	2	2	111	2		112
264+00 -	273+00	ML-HWY 16	1611	1486			1036	8	8	214	4	217	128
273+00 -	282+00	ML-HWY 16			1675	1524	521	6	5	52	2		
282+00 -	290+50	ML-HWY 16			2080	1780							
290+50 -	300+00	ML-HWY 16			1965	1775	217	6	3	28	2		
300+00 -	306+00	ML-HWY 16			1965	1763	385	4	3	28	2		
306+00 -	315+00	ML-HWY 16			1252	1360	605	6	6	63	3		
TOTAL			8015	7120	8937	8202	4304	44	35	702	20	217	608

MANHOLES & INLETS			ADJUSTING MANHOLE COVERS 611.8110	ADJUSTING INLET COVERS 611.8115	INLET COVER TYPE HM
CATEGORY	STATION	LOCATION	EACH	EACH	
0010	235+70	EB-LT	1		
0010	236+05	EB-CL	1		
0010	247+12	EB-LT	1		
0010	247+50	EB-RT	1		
0010	252+80	EB-RT	1		
0010	257+90	EB-LT	1		
0010	258+10	EB-CL	1		
0010	266+75	WB-LT		1	
0010	269+90	WB-LT	1		
0010	279+80	EB-RT		1	
0010	287+65	EB-RT		1	
0010	289+25	WB		1	
0010	298+00	EB-LT		1	
0010	301+30	WB-RT		1	
0010	301+35	EB-LT		1	1
TOTAL 0010			8	7	1

LOOP DETECTORS		CONDUIT LOOP DETECTOR 652.0800	LOOP DETECTOR WIRE 655.08	REMARKS
STATION	LOCATION	LF	LF	
237+25	WB	52	166.0	LOOP 1 - EXISTING PB1
241+30	EB	52	166.0	LOOP 2 - EXISTING PB2
249+25	WB	52	166.0	LOOP 3 - EXISTING PB3
258+75	EB	52	206.0	LOOP 4 - EXISTING PB4
264+85	WB	52	206.0	LOOP 5 - EXISTING PB5
266+45	WB	52	166.0	LOOP 6 - EXISTING PB6
TOTAL 0010		312	1076	

STATE PROJECT NO: 1071-08-62

HWY: IH 90

COUNTY: LA CROSSE

MISCELLANEOUS QUANTITIES

SHEET NO:

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PERMANENT SIGNING SHEET 1 OF 6																					
SIGN NUMBER	APPROX. STATION	POSITION	SITE ID	SIGN CODE	SIGN DESCRIPTION	ORDER LINES	SIGN SIZE IN X IN	637.1220	637.2210	637.2215	637.2230	634.0612	634.0614	634.0616	634.0618	634.0620	634.0816	638.2602	638.3000	SIGN MOUNTED ON SAME POST AS	REMARKS
								SIGNS TYPE I SF	SIGNS TYPE II REFLECTIVE H SF	SIGNS TYPE II REFLECTIVE H SF	SIGNS TYPE II REFLECTIVE F SF	12 FT EACH	14 FT EACH	16 FT EACH	18 FT EACH	20 FT EACH	ST 2X2 16 FT EACH	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH		
100	234+50	Right		J1-2	Junction or End Assembly (2 Headed Panel)	EAST - JCT 16 - 90	72 X 57	---	---	---	---	---	---	---	---	---	---	---	---	---	Leave Existing
101	235+75	Right		R2-1	Speed Limit_MPH	45	36 X 48	---	---	---	---	---	---	---	---	---	---	---	---	---	Leave Existing
102	236+00	Left		R5-1A	Wrong Way		42 X 30	---	---	---	---	---	---	---	---	---	---	---	---	---	Leave Existing
103	237+00	Left		R2-1	Speed Limit _ MPH	45	36 X 48	---	12.00	---	---	---	---	1	---	---	---	---	---	---	
104R	237+00	Left		R2-1	Speed Limit _ MPH	45	36 X 48	---	---	---	---	---	---	---	---	---	---	1	1	---	Leave Existing
105	237+00	Left		D1-2	Two Destinations (Arrows)	[LA] S. Kinney Coulee Rd Pralle Center Dr [RA]	120 X 30	---	---	---	---	---	---	---	---	---	---	---	---	---	
106R	237+30	Right		MB3-4	West - BLUE	WEST	24 X 12	---	---	---	---	---	---	---	---	---	---	1	1	---	
107R	237+30	Right		M50-92	Route Marker Panel - 2 any preprint faces	90-90	48 X 24	---	---	---	---	---	---	---	---	---	---	1	---	---	
108R	237+30	Right		MB6-1	Arrow - RIGHT, LEFT, OR AHEAD		21 X 21	---	---	---	---	---	---	---	---	---	---	1	---	---	
109R	237+30	Right		MB3-2	East - BLUE	EAST	24 X 12	---	---	---	---	---	---	---	---	---	---	1	---	---	
110R	237+30	Right		MB5-1-R	Advanced Right Turn Arrow		21 X 21	---	---	---	---	---	---	---	---	---	---	1	---	---	
111	237+90	Overhead		E7-2	Overhead Arrow Per Lane Guide Sign (2 Arrows)	16 EAST - 90 WEST [Ahead] - [Ahead, Right] EAST 90	204 X 96	136.00	---	---	---	---	---	---	---	---	---	---	---	---	Mastarm
112	238+35	Median	Farm & Fleet	R6-2-R	One Way RIGHT Arrow		36 X 48	---	12.00	---	---	---	---	---	---	---	---	---	---	---	Light Pole
113R	238+35	Median	Farm & Fleet	R6-2-R	One Way RIGHT Arrow		24 X 30	---	---	---	---	---	---	---	---	---	---	1	---	---	Light Pole
114	238+71	Crossroad	Farm & Fleet	R3-2	No Left Turn Symbol		36 X 36	---	9.00	---	---	---	---	---	---	---	1	---	---	---	
115	238+71	Crossroad	Farm & Fleet	R3-53-R	Right Turn Only		24 X 30	---	5.00	---	---	---	---	---	---	---	---	---	---	114	
116R	238+71	Crossroad	Farm & Fleet	R3-2	No Left Turn Symbol		24 X 24	---	---	---	---	---	---	---	---	---	---	1	1	---	
117R	238+71	Crossroad	Farm & Fleet	R3-53-R	Right Turn Only		24 X 30	---	---	---	---	---	---	---	---	---	---	1	---	---	
118	238+85	Crossroad	Farm & Fleet	R4-7	Keep Right		24 X 30	---	5.00	---	---	---	---	---	---	---	1	---	---	---	
119R	238+85	Crossroad	Farm & Fleet	R4-52-R	Keep Right - NO Arrow		24 X 24	---	---	---	---	---	---	---	---	---	---	1	1	---	
120R	238+85	Crossroad	Farm & Fleet	R4-7	Keep Right		24 X 30	---	---	---	---	---	---	---	---	---	---	1	---	---	
121R	238+90	Island	Farm & Fleet	R5-1	Do Not Enter		36 X 36	---	---	---	---	---	---	---	---	---	---	1	1	---	
122	238+90	Island	Farm & Fleet	R5-1	Do Not Enter		36 X 36	---	9.00	---	---	---	1	---	---	---	---	---	---	---	
123	239+18	Median	Farm & Fleet	W12-1-D	Double Down Arrows		30 X 30	---	---	---	6.25	1	---	---	---	---	---	---	---	---	
124R	239+18	Right		D1-2	Two Destinations (Arrows)	[ UA] Minnesota Madison [ RA]	72 X 30	---	---	---	---	---	---	---	---	---	---	1	2	---	
125R	239+18	Median	Farm & Fleet	R5-1	Do Not Enter		36 X 36	---	---	---	---	---	---	---	---	---	---	1	1	---	
126R	239+18	Median	Farm & Fleet	W12-1-D	Double Down Arrows		24 X 24	---	---	---	---	---	---	---	---	---	---	1	---	---	
127	239+20	Median	Farm & Fleet	R5-1	Do Not Enter		36 X 36	---	9.00	---	---	---	1	---	---	---	---	---	---	---	
200	239+85	Left	Farm & Fleet	R5-1	Do Not Enter		36 X 36	---	9.00	---	---	---	---	1	---	---	---	---	---	---	
201R	240+83	Left	Farm & Fleet	R5-1	Do Not Enter		36 X 36	---	---	---	---	---	---	---	---	---	---	1	1	---	
202	242+35	Left		J4-2	Reassurance Assembly (2 Headed Route Panel)	WEST - ALTERNATE 16 - 90	72 X 54	---	27.00	---	---	---	---	---	2	---	---	---	---	---	
203	242+00	Left		R5-1A	Wrong Way		42 X 30	---	8.75	---	---	---	1	---	---	---	---	---	---	---	
204R	242+35	Left		J4-1	Reassurance Assembly (1 Headed Route Panel)	WEST 16	24 X 36	---	---	---	---	---	---	---	---	---	---	1	1	---	
205R	242+35	Left		MB4-1	Alternate	90	24 X 12	---	---	---	---	---	---	---	---	---	---	1	1	---	
206R	242+35	Left		M1-1	Interstate Shield		24 X 24	---	---	---	---	---	---	---	---	---	---	1	---	---	
207	244+35	Median	East 90 Off to 16	R10-11F	No Turn on Red from Left Lane		30 X 36	---	7.50	---	---	---	---	---	---	---	---	---	---	---	Traffic Signal Standard
208	244+35	Median	East 90 Off to 16	R6-2-R	One Way RIGHT Arrow		36 X 48	---	12.00	---	---	---	---	1	---	---	---	---	---	---	
209R	244+35	Median	East 90 Off to 16	R10-11F	No Turn on Red from Left Lane		30 X 36	---	---	---	---	---	---	---	---	---	---	1	---	---	Traffic Signal Standard
210R	244+35	Median	East 90 Off to 16	R6-2-R	One Way RIGHT Arrow		24 X 30	---	---	---	---	---	---	---	---	---	---	1	---	---	Traffic Signal Standard
211R	244+70	Left Median	East 90 Off to 16	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	1	---	---	Light Pole
212R	244+70	Left Median	East 90 Off to 16	R6-3	Divided Highway Crossing Sign and Intersection		30 X 24	---	---	---	---	---	---	---	---	---	---	1	---	---	Light Pole
213R	244+00	Left	East 90 Off to 16	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	1	---	---	Light Pole
214	244+00	Left	East 90 Off to 16	R1-1-F	Stop (Folding)		36 X 36	---	7.46	---	---	---	---	---	---	---	---	---	---	---	Light Pole
215	244+70	Left Median	East 90 Off to 16	R1-1-F	Stop (Folding)		36 X 36	---	---	7.46	---	---	---	---	---	---	---	---	---	---	Light Pole
216	244+70	Left Median	East 90 Off to 16	R6-3	Divided Highway Crossing Sign and Intersection		30 X 24	---	5.00	---	---	---	---	---	---	---	---	---	---	---	Light Pole
217R	240+76	Right		MB3-2	East - BLUE	EAST	24 X 12	---	---	---	---	---	---	---	---	---	---	1	1	---	
218R	240+76	Right		M1-1	Interstate Shield	90	24 X 24	---	---	---	---	---	---	---	---	---	---	1	---	---	
219R	240+76	Right		MB6-1	Arrow - RIGHT, LEFT, OR AHEAD		21 X 21	---	---	---	---	---	---	---	---	---	---	1	---	---	
220	241+00	Right		D1-66	Advanced Entrance Diagrammatic Guide Sign	90 WEST 90 EAST	96 X 84	---	56.00	---	---	---	---	---	2	---	---	---	---	---	
221	242+00	Right	East Bound On Ramp	R5-1A	Wrong Way		42 X 30	---	8.75	---	---	---	1	---	---	---	---	---	---	---	
222R	242+35	Right	East Bound On Ramp	MB4-1	Alternate	90	24 X 12	---	---	---	---	---	---	---	---	---	---	1	1	---	
223R	242+35	Right	East Bound On Ramp	M1-1	Interstate Shield		24 X 24	---	---	---	---	---	---	---	---	---	---	1	---	---	
224R	242+35	Right	East Bound On Ramp	MB6-1	Arrow - RIGHT, LEFT, OR AHEAD		21 X 21	---	---	---	---	---	---	---	---	---	---	1	---	---	
225R	243+93	Right	East Bound On Ramp	MB3-2	East - BLUE	EAST	24 X 12	---	---	---	---	---	---	---	---	---	---	1	---	---	
226R	243+93	Right	East Bound On Ramp	M1-1	Interstate Shield	90	24 X 24	---	---	---	---	---	---	---	---	---	---	1	---	---	
227R	243+93	Right	East Bound On Ramp	MB6-1	Arrow - RIGHT, LEFT, OR AHEAD		21 X 21	---	---	---	---	---	---	---	---	---	---	1	---	---	
228	243+93	Right	East Bound On Ramp	R5-1	Do Not Enter		36 X 36	---	9.00	---	---	---	1	---	---	---	---	---	---	---	
229R	243+93	Right	East Bound On Ramp	R5-1	Do Not Enter		36 X 36	---	---	---	---	---	---	---	---	---	---	1	1	---	
230R	244+80	Median	East Bound On Ramp	R3-2	No Left Turn Symbol		24 X 24	---	---	---	---	---	---	---	---	---	---	1	---	---	Traffic Signal Standard
231	244+80	Median	East Bound On Ramp	R3-2	No Left Turn Symbol		36 X 36	---	9.00	---	---	---	---	---	---	---	---	---	---	---	Traffic Signal Standard
232R	244+80	Island	East Bound On Ramp	W12-1-D	Double Down Arrows		24 X 24	---	---	---	---	---	---	---	---	---	---	1	1	---	
233	244+80	Island	East Bound On Ramp	W12-1-D	Double Down Arrows		30 X 30	---	---	---	6.25	1	---	---	---	---	---	---	---	---	
234R	244+80	Median	East Bound On Ramp	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	1	---	---	Traffic Signal Standard
235	244+80	Median	East Bound On Ramp	R1-1-F	Stop (Folding)		36 X 36	---	---	7.46	---	---	---	---	---	---	---	---	---	---	Traffic Signal Standard
236R	244+90	Island	East Bound On Ramp	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	1	---	---	Traffic Signal Standard
237	244+90	Island	East Bound On Ramp	R1-1-F	Stop (Folding)		36 X 36	---	7.46	---	---	---	---	---	---	---	---	---	---	---	Traffic Signal Standard
238	245+00	On Ramp-Right Side	East Bound On Ramp	SP- -	ANY SPECIAL SIGN	FREEWAY ENTRANCE	60 X 30	---	---	---	---	---	---	---	---	---	---	---	---	---	Leave Existing
SHEET TOTALS								136.00	213.00	29.84	12.50	2	5	3	4	0	2	38	15		

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STATE PROJECT NO: 1071-08-62

HWY: IH 90

COUNTY: LA CROSSE

MISCELLANEOUS QUANTITIES

SHEET NO:

E

FILE NAME : \_\_\_\_\_

PLOT DATE : \_\_\_\_\_

PLOT BY : \_\_\_\_\_

PLOT NAME : \_\_\_\_\_

ORG DATE : \_\_\_\_\_

ORIGINATOR : DIST \_

PLOT SCALE : 1:1

|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|

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PERMANENT SIGNING  
SHEET 3 OF 6

SIGN NUMBER	APPROX. STATION	POSITION	SITE ID	SIGN CODE	SIGN DESCRIPTION	ORDER LINES	SIGN SIZE IN X IN	637.1220	637.2210	637.2215	637.2230	634.0612	634.0614	634.0616	634.0618	634.0620	634.0816	638.2602	638.3000	SIGN MOUNTED ON SAME POST AS	REMARKS	
								SIGN TYPE I	SIGN TYPE II	REFLECTIVE H	REFLECTIVE F	POSTS WOOD 4X6 INCH					ST 2X2	SIGN TYPE II	SIGN SUPPORTS			
								SF	SF	FOLDING	SF	12 FT EACH	14 FT EACH	16 FT EACH	18 FT EACH	20 FT EACH	16 FT EACH	EACH	EACH			
415R	263+90	On Ramp-Rt. Side	West Bound On ramp	R5-57	Pedestrians Etc, Prohibited	90 - WEST Minnesota [TR]	36 X 36	---	---	---	---	---	---	---	---	---	---	1	---	see S-32-46 details		
416	263+90	On Ramp-Rt. Side	West Bound On ramp	R5-57	Pedestrians Etc, Prohibited		36 X 36	---	9.00	---	---	---	1	---	---	---	---	---	---			
417	264+35	On Ramp - Overhead	West Bound On ramp	E6-1	Exit Gore Sign (Overhead)		96 X 48	32.00	---	---	---	---	---	---	---	---	---	---	---			
418	266+00	Left	West Bound On ramp	I5-1	Airport Symbol	[TR]	30 X 30	---	6.25	---	---	---	---	1	---	---	---	---	---	418		
419	266+00	Left	West Bound On ramp	MG6-2	Arrow - TILT RIGHT OR LEFT		30 X 30	---	6.25	---	---	---	---	---	---	---	---	---	---			
420	258+55	Overhead	West Bound On ramp	M1-94H MOD	One Destination (Arrow)		66 X 30	---	13.75	---	---	---	---	---	---	---	---	---	---			
421R	258+55	Overhead	West Bound On ramp	D1-1	One Destination (Arrow)	E Main St [DA]	96 X 36	---	---	---	---	---	---	---	---	---	---	1	---	Mastarm		
422R	259+65	On Ramp-Rt. Side	West Bound On ramp	W13-3	Ramp Speed _ MPH	25	48 X 60	---	---	---	---	---	---	---	---	---	---	1	2			
423	259+65	On Ramp-Rt. Side	West Bound On ramp	W13-3B	Advisory RAMP Speed w/Pretzel Loop Arrow	25	36 X 60	---	---	---	15.00	---	---	1	---	---	---	---	---			
424R	260+50	Median	West Bound Off ramp	R3-55-L	Left Turn Lane With Down Right Arrow	Down Left Arrow	24 X 30	---	---	---	---	---	---	---	---	---	---	1	---	Light pole		
425R	260+95	On Ramp-Rt. Side	West Bound Off ramp	MB3-4	West - BLUE	WEST	24 X 12	---	---	---	---	---	---	---	---	---	---	1	1			
426R	260+95	On Ramp-Rt. Side	West Bound Off ramp	M1-1	Interstate Shield	90	24 X 24	---	---	---	---	---	---	---	---	---	---	1	---			
427R	260+95	On Ramp-Rt. Side	West Bound Off ramp	MB6-2	Arrow - TILT RIGHT OR LEFT	[TR]	21 X 21	---	---	---	---	---	---	---	---	---	---	1	---			
428	260+95	On Ramp - Lt. Side	West Bound On ramp	D1-1	One Destination Arrow	WEST 90 [TR]	48 X 78	---	26.00	---	---	---	---	---	---	2	---	---	---			
429	261+00	On Ramp - Lt. Side	West Bound On ramp	R5-1A	Wrong Way		42 X 30	---	8.75	---	---	---	1	---	---	---	---	---	---			
430	260+85	On Ramp-Rt Side	West Bound On ramp	R5-57	Pedestrians Etc, Prohibited		36 X 36	---	9.00	---	---	---	---	---	1	---	---	---	---	---		
431R	260+85	On Ramp-Rt Side	West Bound On ramp	R5-57	Pedestrians Etc, Prohibited		36 X 36	---	---	---	---	---	---	---	---	---	---	---	1	1		
432	261+95	Median	West Bound Off ramp	R10-7	Do Not Block Intersection	7.46	36 X 48	---	12.00	---	---	---	---	---	---	---	---	---	---	Light Pole		
433	261+95	Median	West Bound Off ramp	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	---	---		---	
434R	261+95	Median	West Bound Off ramp	R10-7	Do Not Block Intersection		24 X 30	---	---	---	---	---	---	---	---	---	---	---	1		---	
435R	261+95	Median	West Bound Off ramp	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	1	---	Light Pole		
436	262+25	Right	West Bound Off ramp	R3-1	No Right Turn Symbol		36 X 36	---	9.00	---	---	---	---	---	---	---	---	---	---		---	
437R	262+25	Right	West Bound Off ramp	R3-1	No Right Turn Symbol		24 X 24	---	---	---	---	---	---	---	---	---	---	---	1		---	
438R	262+25	Right	West Bound Off ramp	R1-1-F	Stop (Folding)	7.46	36 X 36	---	---	---	---	---	---	---	---	---	---	1	---	Traffic Signal Standard		
439	262+25	Right	West Bound Off ramp	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	---	---		---	
440R	262+26	Right	STH 16	R5-1	Do Not Enter		36 X 36	---	---	---	---	---	---	---	---	---	---	---	1		---	
441	262+26	Right	STH 16	R5-1	Do Not Enter		36 X 36	---	9.00	---	---	---	---	---	---	---	---	---	---	---		
442R	262+55	Right	STH 16	R5-1	Do Not Enter		36 X 36	---	---	---	---	---	---	---	---	---	---	---	1	---		
443	262+55	Right	STH 16	R5-1	Do Not Enter		36 X 36	---	9.00	---	---	---	---	---	---	---	---	---	---	---		
444	262+90	Island	West Bound Off ramp	R3-1	No Right Turn Symbol	9.00	36 X 36	---	---	---	---	---	---	---	---	---	---	---	---	---		
445R	262+90	Island	West Bound Off ramp	R3-1	No Right Turn Symbol		24 X 24	---	---	---	---	---	---	---	---	---	---	---	1	---		
446R	262+85	Median	West Bound Off ramp	R4-7	Keep Right		24 X 30	---	---	---	---	---	---	---	---	---	---	---	1	---		
447	262+85	Median	West Bound Off ramp	R4-7	Keep Right	12.00	36 X 48	---	---	---	---	---	---	---	---	---	---	---	---	---		
448R	262+90	Island	West Bound Off ramp	W12-1-D	Double Down Arrows		24 X 24	---	---	---	---	---	---	---	---	---	---	---	1	1		
449	262+90	Island	West Bound Off ramp	W12-1-D	Double Down Arrows		30 X 30	---	---	---	---	6.25	1	---	---	---	---	---	---	---		
450R	262+90	Island	West Bound Off ramp	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	1	---	Traffic Signal Standard		
451R	262+90	Island	West Bound Off ramp	R6-3A	Divided Highway T Intersection		30 X 24	---	---	---	---	---	---	---	---	---	---	1	---			
452	262+90	Island	West Bound Off ramp	R1-1-F	Stop (Folding)		36 X 36	---	---	---	7.46	---	---	---	---	---	---	---	---		---	
453	262+90	Island	West Bound Off ramp	R6-3A	Divided Highway T Intersection	5.00	30 X 24	---	---	---	---	---	---	---	---	---	---	---	---	---		
454R	263+40	Right	West Bound Off ramp	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	---	1	---		
455	263+40	Right	West Bound Off ramp	R1-1-F	Stop (Folding)		36 X 36	---	---	---	7.46	---	---	---	---	---	---	---	---	---		
456R	263+70	Overhead	West Bound Off ramp	R3-5-L	Arrow Up Left/Only	[ LA] ONLY	42 X 48	---	---	---	---	---	---	---	---	---	---	1	---	Mastarm		
457	263+70	Overhead	West Bound Off ramp	R3-5-L	Arrow Up Left/Only	[ LA] ONLY	42 X 48	---	14.00	---	---	---	---	---	---	---	---	---	---		Mastarm	
458	264+40	Right		J4-2	Reassurance Assembly (2 Headed Route Panel)	EAST - ALTERNATE 16 - 90	72 X 54	---	27.00	---	---	---	---	---	2	---	---	---	---			
459	264+25	Median		R3-7L	Left Lane Must Turn Left	9.00	36 X 36	---	---	---	---	---	---	1	---	---	---	---	---			
460R	264+60	Right	West Bound Off Exit 5	D1-52	Vehicle Registration - Drivers License, Arrow	Vehicle Registration [RA] Driver Licensing	120 X 24	---	---	---	---	---	---	---	---	---	---	1	2	462		
461	265+50	Right	West Bound Off Exit 5	D1-52	Vehicle Registration - Drivers License, Arrow	Vehicle Registration [RA] Driver Licensing	108 X 24	---	18.00	---	---	---	---	---	---	---	---	---	---			
462	265+50	Right	West Bound Off Exit 5	D1-1	One Destination (Arrow)	N. Kinney Coulee Rd. [RA]	156 X 21	---	22.75	---	---	---	---	3	---	---	---	---	---			
500R	266+50	Overhead	CTH OS	MB3-2	East - BLUE	EAST 90	24 X 12	---	---	---	---	---	---	---	---	---	---	---	---	Removal by Others		
501R	266+50	Overhead	CTH OS	M1-1	Interstate Shield		24 X 24	---	---	---	---	---	---	---	---	---	---	---	---		---	
502R	266+50	Overhead	CTH OS	MB6-1	Arrow - RIGHT, LEFT, OR AHEAD		[UA]	21 X 21	---	---	---	---	---	---	---	---	---	---	---		---	
503R	266+50	Overhead	CTH OS	MB3-4	West - BLUE	WEST 90	24 X 12	---	---	---	---	---	---	---	---	---	---	---	---	Removal by Others		
504R	266+50	Overhead	CTH OS	M1-1	Interstate Shield		24 X 24	---	---	---	---	---	---	---	---	---	---	---	---		---	
505R	266+50	Overhead	CTH OS	MB6-2	Arrow - TILT RIGHT OR LEFT		[TR]	21 X 21	---	---	---	---	---	---	---	---	---	---	---		---	
506R	266+50	Left	CTH OS	D1-3	Triple Destination/Arrow	[UA] Madison Airport [TR] Minnesota [TR]	84 X 36	---	---	---	---	---	---	---	---	---	---	1	---	Pole		
507	268+25	Crossroad - Left	CTH OS	R1-1-F	Stop (Folding)	7.46	36 X 36	---	---	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard	
508R	268+25	Crossroad - Left	CTH OS	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	1	---			
509	268+60	Island	CTH OS	R1-1-F	Stop (Folding)		36 X 36	---	---	---	7.46	---	---	---	---	---	---	---	---	---		
510	268+60	Island	CTH OS	R6-3	Divided Highway Crossing Sign and Intersection	5.00	30 X 24	---	---	---	---	---	---	---	---	---	---	---	---	Traffic Signal Standard		
511R	268+60	Island	CTH OS	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	1	---			
512R	268+60	Island	CTH OS	R6-3	Divided Highway Crossing Sign and Intersection		30 X 24	---	---	---	---	---	---	---	---	---	---	1	---			
513	268+40	Crossroad	CTH OS	J12-1	Route Turn w/o Cardinal (1 Headed Route Panel)	16 [DBA]	24 X 45	---	7.50	---	---	---	---	---	---	---	---	---	---	Light Pole at CTH OS and Market PL.		
SHEET TOTALS								32.00	247.25	44.76	21.25	1	2	7	2	2	0	26	8			

STATE PROJECT NO: 1071-08-62

HWY: IH 90

COUNTY: LA CROSSE

MISCELLANEOUS QUANTITIES

SHEET NO:

E

FILE NAME : \_\_\_\_\_

PLOT DATE : \_\_\_\_\_

PLOT BY : \_\_\_\_\_

PLOT NAME : \_\_\_\_\_

ORG DATE : \_\_\_\_\_

ORIGINATOR : DIST \_

PLOT SCALE : 1:1

3

										637.2215	637.2230		638.3000										
SIGN NUMBER	APPROX. STATION	POSITION	SITE ID	SIGN CODE	SIGN DESCRIPTION	ORDER LINES	SIGN SIZE IN X IN	637.1220	637.2210	SIGNS TYPE II	REFLECTIVE H	637.2230	SIGNS TYPE II	634.0612	634.0614	634.0616	634.0618	634.0620	634.0816	REMOVING SIGNS TYPE II	REMOVING SMALL SIGN SUPPORTS	SIGN MOUNTED	REMARKS
								TYPE I SF	REFLECTIVE H	FOLDING SF	REFLECTIVE F	12 FT EACH	14 FT EACH	16 FT EACH	18 FT EACH	20 FT EACH	ST 2X2 16 FT EACH	SIGN TYPE II	SIGN SUPPORTS	ON SAME POST AS			
514R	268+40	Crossroad	CTH OS	M1-6	State Route Marker	16	24 X 24	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Light Pole at CTH OS and Market PL. Light Pole at CTH OS and Market PL.
515R	268+40	Crossroad	CTH OS	M6-4	Directional Arrows Left - Right	[DBA]	21 X 21	---	---	---	---	---	---	---	---	---	---	---	---	1	---		
516	268+10	Left	CTH OS	R6-2L	One Way LEFT Arrow		36 X 48	---	12.00	---	---	---	---	---	---	1	---	---	---	---	---		
517R	265+75	Right	CTH OS	MB4-1	Alternate		24 X 12	---	---	---	---	---	---	---	---	---	---	---	---	1	1		
518R	265+75	Right	CTH OS	M1-1	Interstate Shield	90	24 X 24	---	---	---	---	---	---	---	---	---	---	---	---	1	---		
519R	265+75	Right	CTH OS	MB6-1	Arrow - RIGHT, LEFT, OR AHEAD	[UA]	21 X 21	---	---	---	---	---	---	---	---	---	---	---	---	1	---		
520	266+00	Right	CTH OS	R5-1A	Wrong Way		42 X 30	---	8.75	---	---	---	---	---	1	---	---	---	---	---	---		
521R	268+20	Median	CTH OS	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
522R	268+20	Right	CTH OS	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
523	268+20	Median	CTH OS	R1-1-F	Stop (Folding)		36 X 36	---	---	---	7.46	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
524	268+20	Right	CTH OS	R1-1-F	Stop (Folding)		36 X 36	---	---	---	7.46	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
525	268+20	Right	CTH OS	R5-1	Do Not Enter		36 X 36	---	9.00	---	---	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
526R	268+20	Right	CTH OS	R5-1	Do Not Enter		36 X 36	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
527	268+20	Median	CTH OS	R4-7	Keep Right		36 X 48	---	12.00	---	---	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
528R	268+20	Median	CTH OS	R4-7	Keep Right		24 X 30	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
529	269+10	Left Median	CTH OS	R4-7	Keep Right		36 X 48	---	12.00	---	---	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
530R	269+10	Left Median	CTH OS	R4-7	Keep Right		24 X 30	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
531	269+10	Crossroad	CTH OS	R1-1-F	Stop (Folding)		36 X 36	---	---	---	7.46	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
532R	269+10	Crossroad	CTH OS	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
533R	268+95	Crossroad	CTH OS	R3-50L	Left Only	[ LA ] ONLY	36 X 30	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Mastarm
534R	268+85	Crossroad	CTH OS	R3-60L	Left, Ahead	[LEFT/AHEAD]	36 X 30	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Mastarm
535R	268+75	Crossroad	CTH OS	R3-50A	Ahead Only	[AHEAD]	36 X 30	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Mastarm
536R	268+65	Crossroad	CTH OS	R3-50R	Right Only	[ RA ] ONLY	30 X 36	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Mastarm
537	268+95	Crossroad	CTH OS	R3-50L	Left Only	[ LA ] ONLY	36 X 30	---	7.50	---	---	---	---	---	---	---	---	---	---	---	---		Mastarm
538	268+85	Crossroad	CTH OS	R3-60L	Left, Ahead	[LEFT/AHEAD]	36 X 30	---	7.50	---	---	---	---	---	---	---	---	---	---	---	---		Mastarm
539	268+75	Crossroad	CTH OS	R3-50A	Ahead Only	[AHEAD]	36 X 30	---	7.50	---	---	---	---	---	---	---	---	---	---	---	---		Mastarm
540	268+65	Crossroad	CTH OS	R3-50R	Right Only	[ RA ] ONLY	30 X 36	---	7.50	---	---	---	---	---	---	---	---	---	---	---	---		Mastarm
541R	269+65	Crossroad		R5-1	Do Not Enter		36 X 36	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
542	269+65	Crossroad		R5-1	Do Not Enter		36 X 36	---	9.00	---	---	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
543R	269+65	Left	CTH OS	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
544	269+65	Left	CTH OS	R1-1-F	Stop (Folding)		36 X 36	---	---	---	7.46	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
545	271+85	Left		R5-1A	Wrong Way		42 X 30	---	8.75	---	---	---	---	---	1	---	---	---	---	---	---		
546	271+85	Left		I-55-56	Adopt-A-Highway [Sponsor]	McDonald's of Onalaska	30 X 36	---	7.50	---	---	---	---	---	---	---	---	---	---	---	---	545	
547R	273+00	Left		R5-1A	Wrong Way		36 X 24	---	---	---	---	---	---	---	---	---	---	---	---	1	1		
548R	273+00	Left		I55-56	Adopt-A-Highway [Sponsor]	McDonald's of Onalaska	30 X 36	---	---	---	---	---	---	---	---	---	---	---	---	1	---		
549	268+95	Right Median	N. Kinney Coulee Rd	R4-7	Keep Right		36 X 48	---	12.00	---	---	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
550R	268+95	Right Median	N. Kinney Coulee Rd	R4-7	Keep Right		24 X 30	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
551R	268+95	Right Median	N. Kinney Coulee Rd	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
552	268+95	Right Median	N. Kinney Coulee Rd	R1-1-F	Stop (Folding)		36 X 36	---	---	---	7.46	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
553	269+70	Median	CTH OS	R3-4	No U-Turn		36 X 36	---	9.00	---	---	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
554	269+70	Median	CTH OS	R4-7	Keep Right		36 X 48	---	12.00	---	---	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
555R	269+70	Median	CTH OS	R4-7	Keep Right		24 X 30	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
556R	269+70	Median	CTH OS	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
557	269+70	Median	CTH OS	R1-1-F	Stop (Folding)		36 X 36	---	---	---	7.46	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
558R	269+50	Right	N. Kinney Coulee Rd	R6-2-L	One Way LEFT Arrow		24 X 30	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
559	269+53	Right	N. Kinney Coulee Rd	R6-2-L	One Way LEFT Arrow		36 X 48	---	12.00	---	---	---	---	---	---	1	---	---	---	---	---		
560R	269+50	Right	N. Kinney Coulee Rd	R1-1-F	Stop (Folding)		36 X 36	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
561R	269+50	Right	N. Kinney Coulee Rd	R6-3	Divided Highway Crossing Sign and Intersection		30 X 24	---	---	---	---	---	---	---	---	---	---	---	---	1	---		Traffic Signal Standard
562	269+50	Right	N. Kinney Coulee Rd	R1-1-F	Stop (Folding)		36 X 36	---	---	---	7.46	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
563	269+50	Right	N. Kinney Coulee Rd	R6-3	Divided Highway Crossing Sign and Intersection		30 X 24	---	5.00	---	---	---	---	---	---	---	---	---	---	---	---		Traffic Signal Standard
564	270+40	Right		J4-2	Reassurance Assembly (2 Headed Route Panel)	EAST - ALTERNATE 16 - 90	72 X 54	---	27.00	---	---	---	---	---	---	---	2	---	---	---	---		
565R	271+00	Right		R2-1	Speed Limit _ MPH	45	24 X 30	---	---	---	---	---	---	---	---	---	---	---	---	1	1		
566	272+40	Right		R2-1	Speed Limit _ MPH	45	36 X 48	---	12.00	---	---	---	---	---	---	1	---	---	---	---	---		
567R	273+00	Right		M3-2	EAST Cardinal Route Marker	EAST	24 X 12	---	---	---	---	---	---	---	---	---	---	---	---	1	1		
568R	273+00	Right		M1-6	State Route Marker	16	24 X 24	---	---	---	---	---	---	---	---	---	---	---	---	1	---		
569R	273+00	Right		I-55-56	Adopt-A-Highway [Sponsor]	Servpro of LaCrosse County	30 X 36	---	---	---	---	---	---	---	---	---	---	---	---	1	1		
600	273+25	Left		D1-1	One Destination (Arrow)	E Main St [RA]	96 X 21	---	14.00	---	---	---	---	---	2	---	---	---	---	---	---		
601R	274+50	Left		D1-52	Vehicle Registration - Drivers License, Arrow	[ LA ] Vehicle Registration Driver Licensing	120 X 24	---	---	---	---	---	---	---	---	---	---	---	---	1	2		
602	275+00	Left		W3-3	Signal Ahead		36 X 36	---	---	---	---	9.00	---	---	---	1	---	---	---	---	---		
603	275+00	Median		W3-3	Signal Ahead		36 X 36	---	---	---	---	9.00	---	---	---	1	---	---	---	---	---		
SHEET TOTALS								0.00	212.00	52.22	18.00	0	4										

3

PERMANENT SIGNING  
SHEET 5 OF 6

												637.2210		637.2215		637.2230		634.0612		634.0614		634.0616		634.0618		634.0620		634.0816		638.2602		638.3000						
SIGN NUMBER	APPROX. STATION	POSITION	SITE ID	SIGN CODE	SIGN DESCRIPTION	ORDER LINES	SIGN SIZE	637.1220		SIGN TYPE II		SIGN TYPE II		SIGN TYPE II		SIGN TYPE II		SIGN TYPE II		SIGN TYPE II		SIGN TYPE II		SIGN TYPE II		SIGN TYPE II		SIGN TYPE II		SIGN TYPE II		SIGN TYPE II		SIGN TYPE II		SIGN TYPE II		
								IN	X IN	TYPE I	TYPE II	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H	REFLECTIVE H
							12 FT	14 FT	16 FT	18 FT	20 FT	22 FT	24 FT	26 FT	28 FT	30 FT	32 FT	34 FT	36 FT	38 FT	40 FT	42 FT	44 FT	46 FT	48 FT	50 FT	52 FT	54 FT	56 FT	58 FT	60 FT	62 FT	64 FT	66 FT	68 FT	70 FT		
							EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	EACH	
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							12 FT	14 FT	16 FT	18 FT	20 FT	22 FT	24 FT	26 FT	28 FT	30 FT	32 FT	34 FT	36 FT	38 FT	40 FT	42 FT	44 FT	46 FT	48 FT	50 FT	52 FT	54 FT	56 FT	58 FT	60 FT	62 FT	64 FT	66 FT	68 FT	70 FT		
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							12 FT	14 FT	16 FT	18 FT	20 FT	22 FT	24 FT	26 FT	28 FT	30 FT	32 FT	34 FT	36 FT	38 FT	40 FT	42 FT	44 FT	46 FT	48 FT	50 FT	52 FT	54 FT	56 FT	58 FT	60 FT	62 FT	64 FT	66 FT	68 FT			

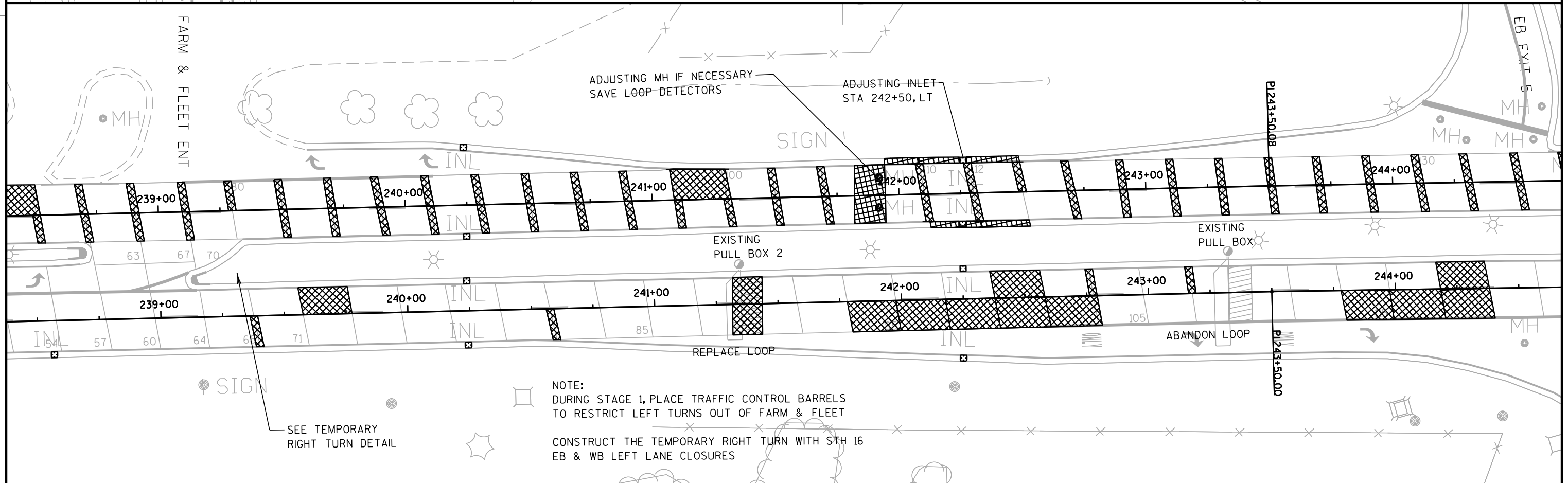
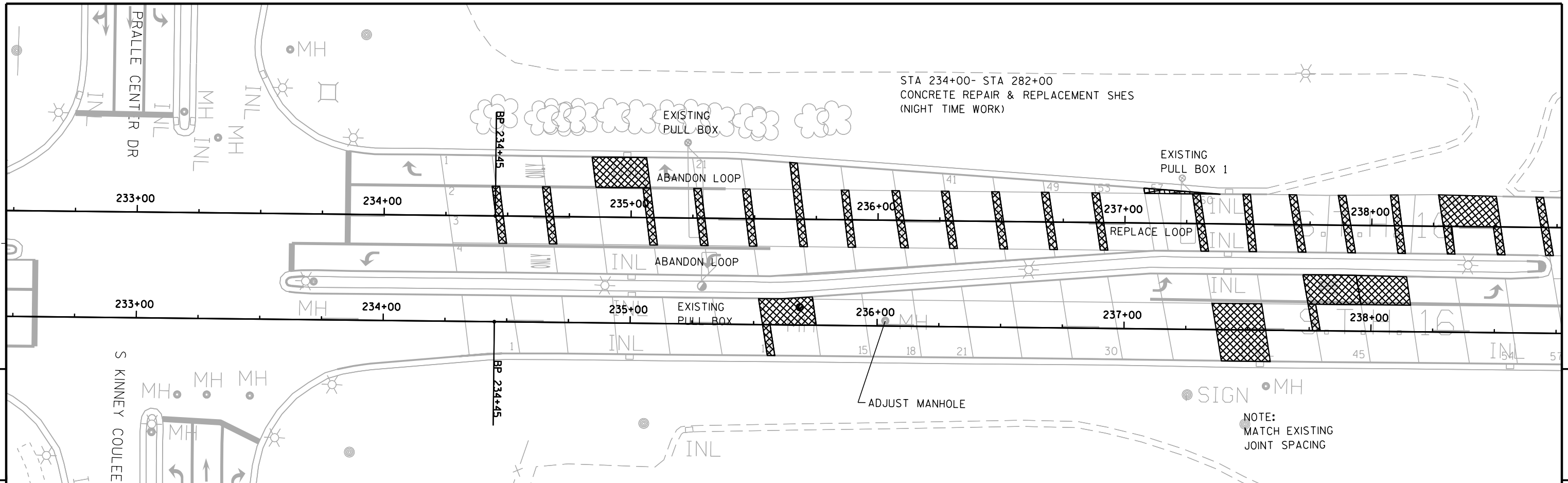


SIGN NUMBER	APPROX STATION	POSITION	SITE ID	SIGN CODE	SIGN DESCRIPTION	ORDER LINES	SIGN SIZE IN X IN	637.1220	637.2210	637.2215	637.2230	634.0612	634.0614	634.0616	634.0618	634.0620	634.0816	638.2602	638.3000	SIGN MOUNTED ON SAME POST AS	REMARKS
								SIGNS TYPE I SF	SIGNS TYPE II REFLECTIVE H SF	SIGNS TYPE II REFLECTIVE H FOLDING SF	SIGNS TYPE II REFLECTIVE F SF	POSTS WOOD 4X6 INCH					ST 2X2	REMOVING SIGNS TYPE II EACH	REMOVING SMALL SIGN SUPPORTS EACH		
												12 FT EACH	14 FT EACH	16 FT EACH	18 FT EACH	20 FT EACH	16 FT EACH				
902	303+00	Right		D1-1	One Destination (Arrow)	Landfill Rd [RA]	102 X 21	---	14.88	---	---	---	2	---	---	---	---	---	---		
903	306+00	Left		D1-1	One Destination (Arrow)	French Rd [RA]	96 X 21	---	14.00	---	---	---	2	---	---	---	---	---	---		
904	306+00	Median		D1-1	One Destination (Arrow)	[RA] Oak Dr	78 X 21	---	11.38	---	---	---	2	---	---	---	---	---	---		
1000	309+90	Median	Emerald Dr	R4-7	Keep Right		36 X 48	---	12.00	---	---	---		1	---	---	---	---	---		
1001R	309+90	Median	Emerald Dr	R4-7	Keep Right		24 X 30	---	---	---	---	---	---	---	---	---	---	1	1		
1002R	310+50	Left	Emerald Dr	R6-2-L	One Way LEFT Arrow		24 X 30	---	---	---	---	---	---	---	---	---	---	1	1		
1003	310+60	Crossroad	Emerald Dr	R1-1	Stop		36 X 36	---	7.46	---	---	---		1	---	---	---	---	---		
1004	310+60	Crossroad	Emerald Dr	R6-3	Divided Highway Crossing Sign and Intersection		30 X 24	---	5.00	---	---	---	---	---	---	---	---	---	---	1003	
1005R	310+60	Crossroad	Emerald Dr	R1-1	Stop		30 X 30	---	---	---	---	---	---	---	---	---	---	1	---		
1006R	310+60	Crossroad	Emerald Dr	R6-3	Divided Highway Crossing Sign and Intersection		30 X 24	---	---	---	---	---	---	---	---	---	---	1	1		
1007	311+05	Crossroad	Emerald Dr	R4-7	Keep Right		36 X 48	---	12.00	---	---	---	---	---	---	---	---	---	---	1028	
1008R	311+05	Crossroad	Emerald Dr	R4-7	Keep Right		24 X 30	---	---	---	---	---	---	---	---	---	---	1	1		
1009R	311+05	Crossroad	Emerald Dr	R4-7	Keep Right		24 X 30	---	---	---	---	---	---	---	---	---	---	1	1		
1010	311+05	Crossroad	Emerald Dr	R4-7	Keep Right		24 X 30	---	5.00	---	---	---	1	---	---	---	---	---	---		
1011	310+60	Crossroad	Emerald Dr	R6-1L	One Way LEFT Arrow		36 X 12	---	3.00	---	---	---	---	---	---	---	---	---	---	1003	
1012	308+00	Right	Landfill Rd	R5-1A	Wrong Way		42 X 30	---	8.75	---	---	---	1	---	---	---	---	---	---		
1013R	308+48	Median	Landfill Rd	R3-56	Left Turn Lane with Down LEFT Arrow		24 X 30	---	---	---	---	---	---	---	---	---	---	1	1		
1014	308+48	Median	Landfill Rd	R3-20LL	Begin Left Turn Lane with Down LEFT Arrow		36 X 54	---	13.50	---	---	---	---	1	---	---	---	---	---		
1015R	310+10	Right	Landfill Rd	N/A	Unknown Sign			---	---	---	---	---	---	---	---	---	---	1	---		Unknown sign to be removed
1016R	310+10	Right	Landfill Rd	R5-1	Do Not Enter		30 X 30	---	---	---	---	---	---	---	---	---	---	1	1		
1017	310+10	Right	Landfill Rd	R5-1	Do Not Enter		36 X 36	---	9.00	---	---	---	1	---	---	---	---	---	---		
1018	311+08	Median	Landfill Rd	R1-1	Stop		36 X 36	---	7.46	---	---	---	---	1	---	---	---	---	---		
1019	311+08	Median	Landfill Rd	R6-3	Divided Highway Crossing Sign and Intersection		30 X 24	---	5.00	---	---	---	---	---	---	---	---	---	---	1018	
1020	311+40	Island	Landfill Rd	R1-1	Stop		36 X 36	---	7.46	---	---	---	---	1	---	---	---	---	---		
1021	311+40	Island	Landfill Rd	R6-3	Divided Highway Crossing Sign and Intersection		30 X 24	---	5.00	---	---	---	---	---	---	---	---	---	---	1020	
1022R	311+08	Median	Landfill Rd	R1-1	Stop		30 X 30	---	---	---	---	---	---	---	---	---	---	1	1		
1023R	311+08	Median	Landfill Rd	R6-3	Divided Highway Crossing Sign and Intersection		30 X 24	---	---	---	---	---	---	---	---	---	---	1	---		
1024R	311+40	Island	Landfill Rd	R1-1	Stop		30 X 30	---	---	---	---	---	---	---	---	---	---	1	1		
1025R	311+40	Island	Landfill Rd	R6-3	Divided Highway Crossing Sign and Intersection		30 X 24	---	---	---	---	---	---	---	---	---	---	1	---		
1026R	311+05	Crossroad	Emerald Dr	R1-1	Stop		30 X 30	---	---	---	---	---	---	---	---	---	---	1	1		
1027R	311+05	Crossroad	Emerald Dr	R6-3	Divided Highway Crossing Sign and Intersection		30 X 24	---	---	---	---	---	---	---	---	---	---	1	---		
1028	311+05	Crossroad	Emerald Dr	R1-1	Stop		36 X 36	---	7.46	---	---	---	---	1	---	---	---	---	---		
1029	311+05	Crossroad	Emerald Dr	R6-3	Divided Highway Crossing Sign and Intersection		30 X 24	---	5.00	---	---	---	---	---	---	---	---	---	---	1028	
1030	312+00	Left	Emerald Dr	R5-1	Do Not Enter		36 X 36	---	9.00	---	---	---	1	---	---	---	---	---	---		
1031R	312+00	Left	Emerald Dr	R5-1	Do Not Enter		36 X 36	---	---	---	---	---	---	---	---	---	---	1	1		
1032	313+50	Island	Emerald Dr	R3-20LL	Begin Left Turn Lane with Down LEFT Arrow		36 X 54	---	13.50	---	---	---	---	1	---	---	---	---	---		
1033R	313+50	Island	Emerald Dr	R3-56	Left Turn Lane with Down LEFT Arrow		24 X 30	---	---	---	---	---	---	---	---	---	---	1	1		
1034	314+00	Left	Emerald Dr	R5-1A	Wrong Way		42 X 30	---	8.75	---	---	---	1	---	---	---	---	---	---		
1035	315+15	Left	Emerald Dr	D1-1	One Destination (Arrow)	Emerald Dr E [RA]	114 X 21	---	16.63	---	---	---	2	---	---	---	---	---	---		
1036	311+40	Island	Landfill Rd	R6-1L	One Way LEFT Arrow		36 X 12	---	3.00	---	---	---	---	---	---	---	---	---	---	1020	
1037R	311+70	Right	Landfill Rd	R1-1	Stop		30 X 30	---	---	---	---	---	---	---	---	---	---	1	1		
1038	311+70	Right	Landfill Rd	R1-1	Stop		36 X 36	---	7.46	---	---	---	---	1	---	---	---	---	---		
1039R	311+40	Island	Landfill Rd	R6-2-L	One Way LEFT Arrow		24 X 30	---	---	---	---	---	---	---	---	---	---	1	---		
1040R	311+75	Median	Landfill Rd	R4-7	Keep Right		24 X 30	---	---	---	---	---	---	---	---	---	---	1	1		
1041	311+75	Median	Landfill Rd	R4-7	Keep Right		36 X 48	---	12.00	---	---	---	---	1	---	---	---	---	---		
1042R	312+04	Right	Landfill Rd	W6-1	Divided Highway Ahead Symbol		36 X 36	---	---	---	---	---	---	---	---	---	---	1	1		
1043	312+04	Right	Landfill Rd	W6-1	Divided Highway Ahead Symbol		36 X 36	---	---	---	9.00	---	---	1	---	---	---	---	---		
1044	315+15	Median	Landfill Rd	D1-1	One Destination (Arrow)	[LA] Landfill Rd	102 X 21	---	14.88	---	---	---	2	---	---	---	---	---	---		

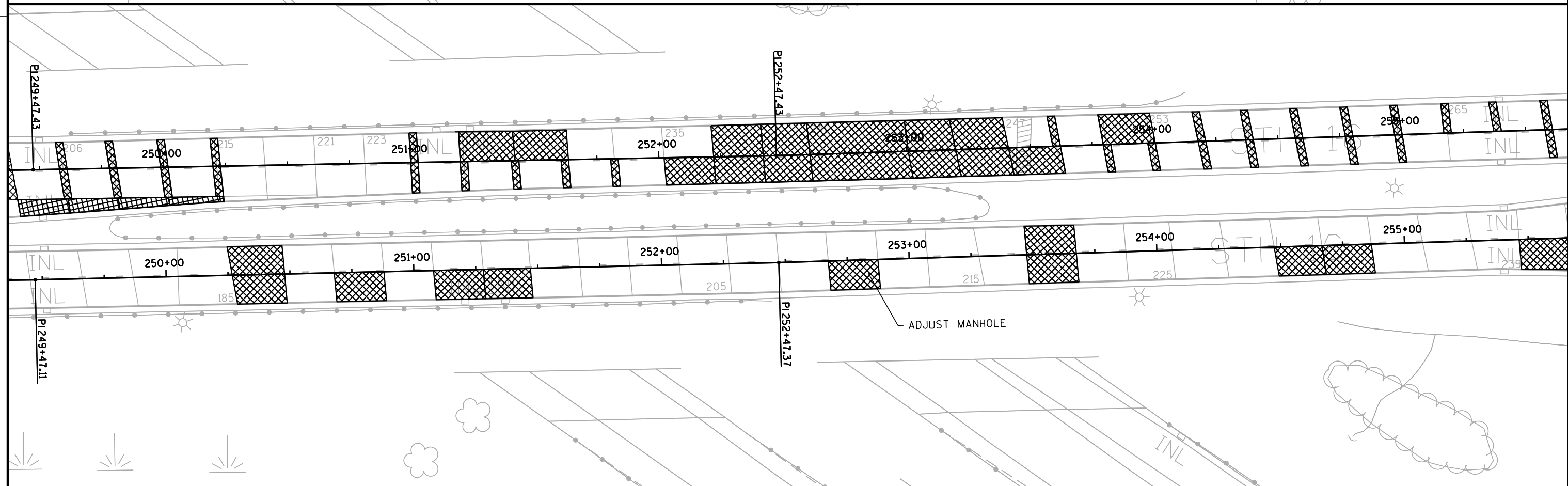
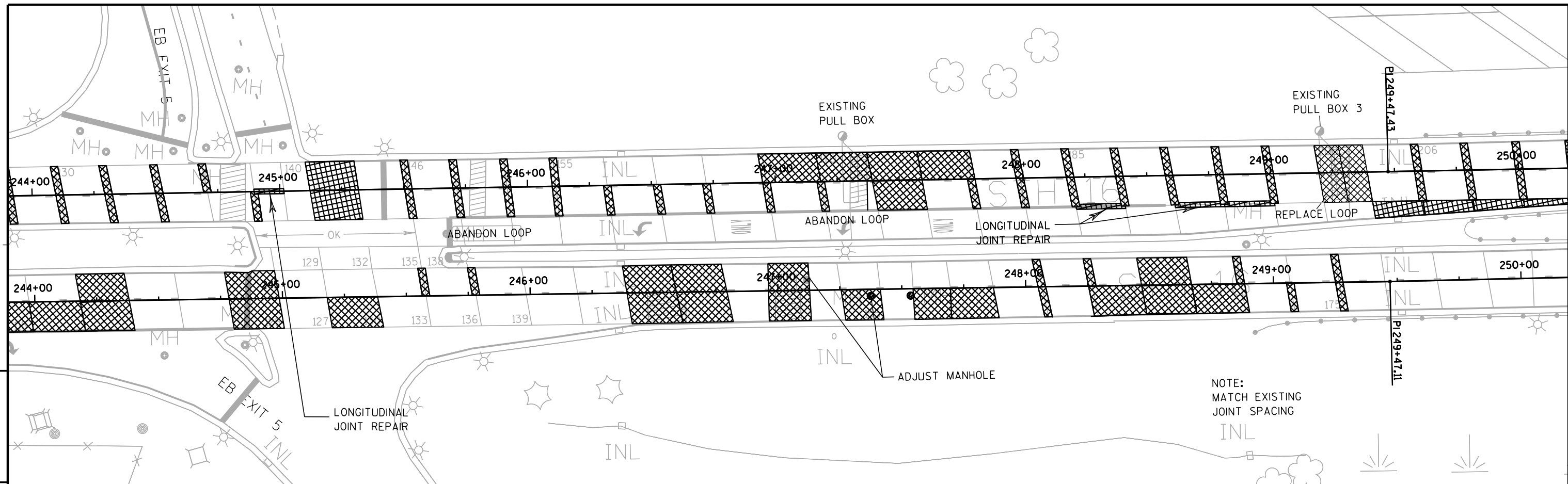
SHEET TOTALS	0.00	238.57	0.00	9.00	0	15	10	0	0	0	21	15
PROJECT TOTALS	321.00	1616.13	141.74	69.75	3	47	46	13	5	2	183	75

JOINT AND CRACK CLEANING AND FILLING SPV.0170.01					
CATEGORY	STATION TO	STATION	LOCATION	STA	REMARKS
0010	234+30 -	271+00	EB	37	
	234+30 -	271+00	WB	37	
TOTAL 0010				74	

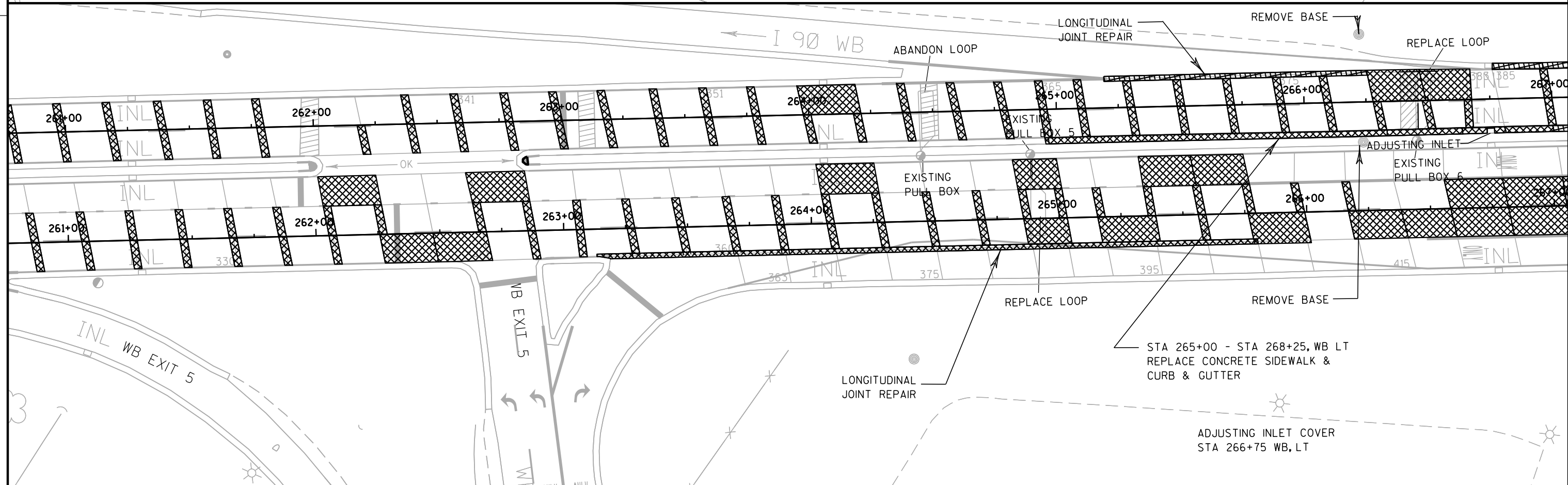
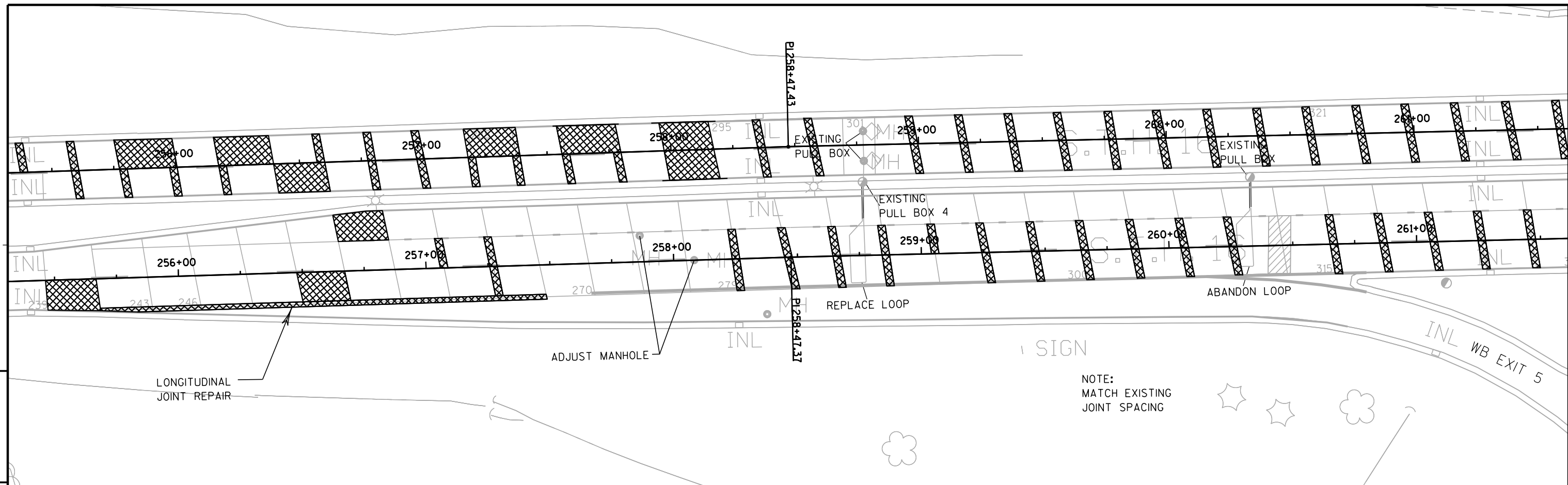
CONSTRUCTION STAKING RESURFACING REFERENCE 650.8000				
CATEGORY	STATION TO	STATION	LOCATION	LF
0010	234+30 -	312+00	EB	7800
0010	234+30 -	312+00	WB	7800
TOTAL 0010				15600



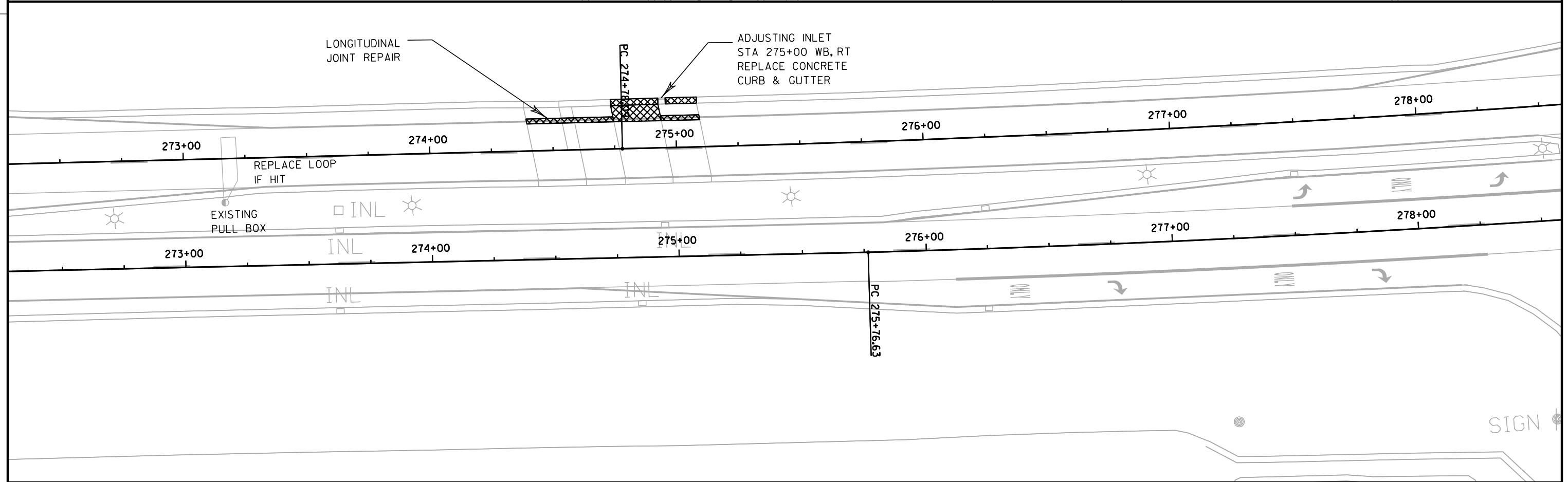
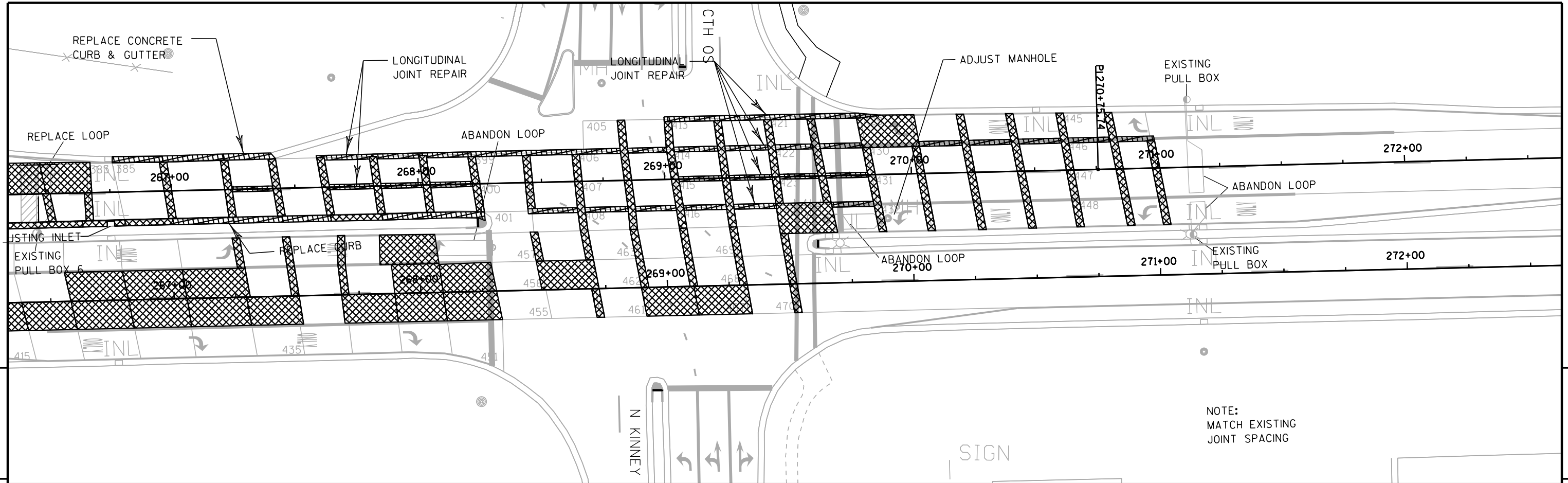
PROJECT NO:1071-08-62	HWY: IH 90	COUNTY: LA CROSSE	PLAN	SHEET	E
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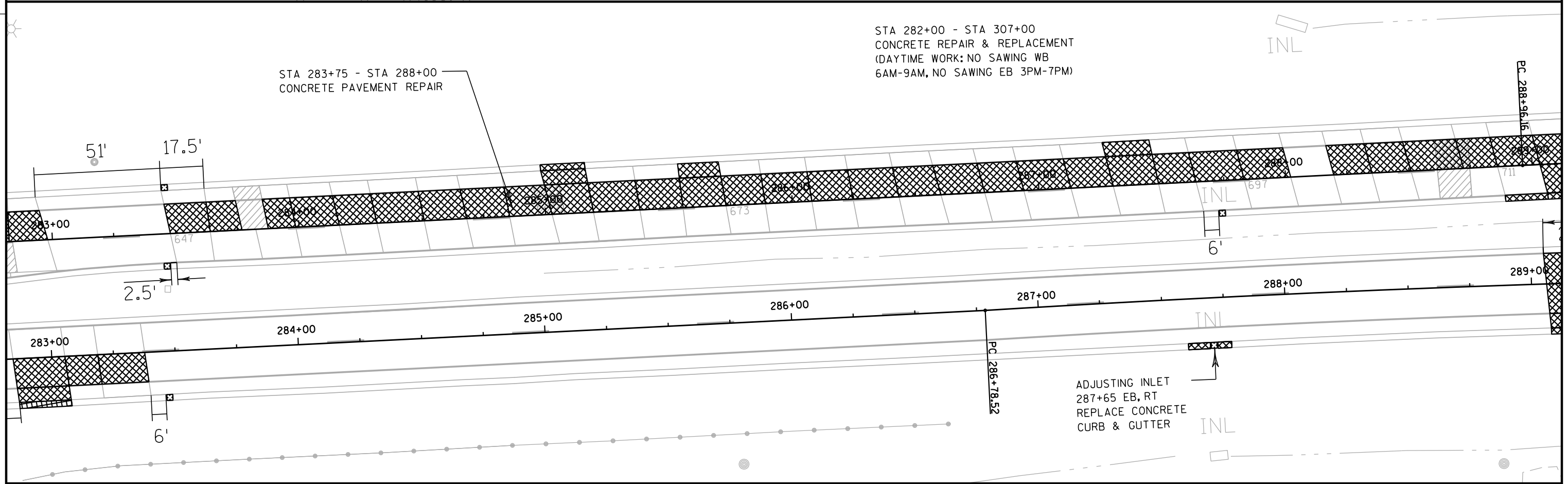
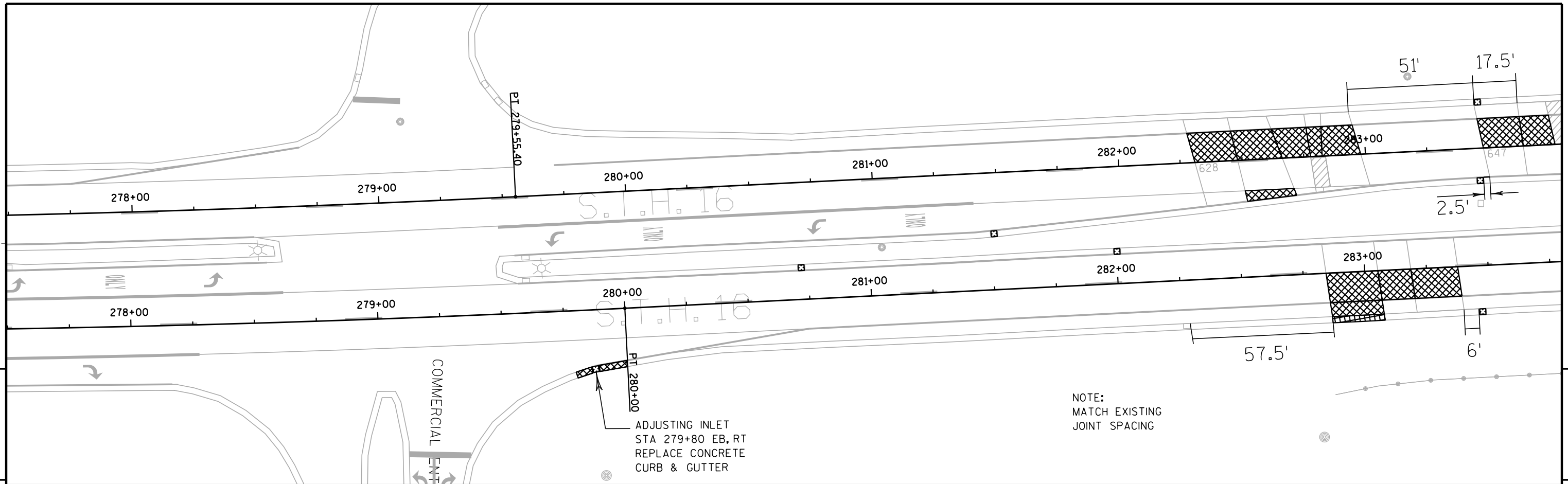
PROJECT NO: 1071-08-62	HWY: IH 90	COUNTY: LA CROSSE	PLAN	SHEET	E
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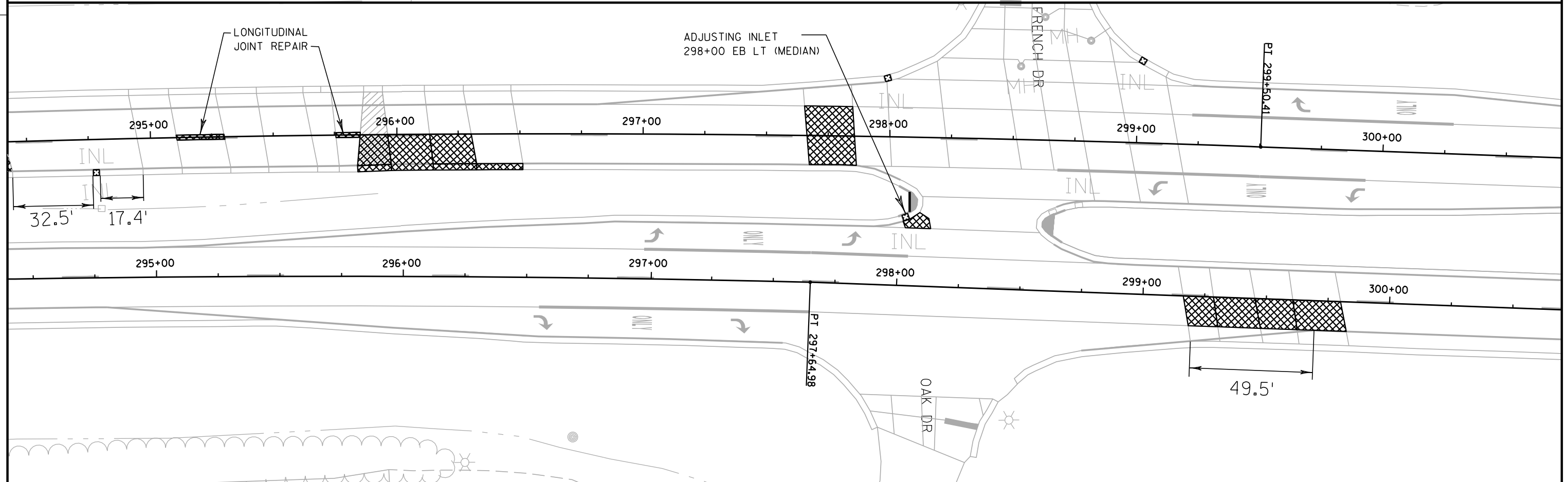
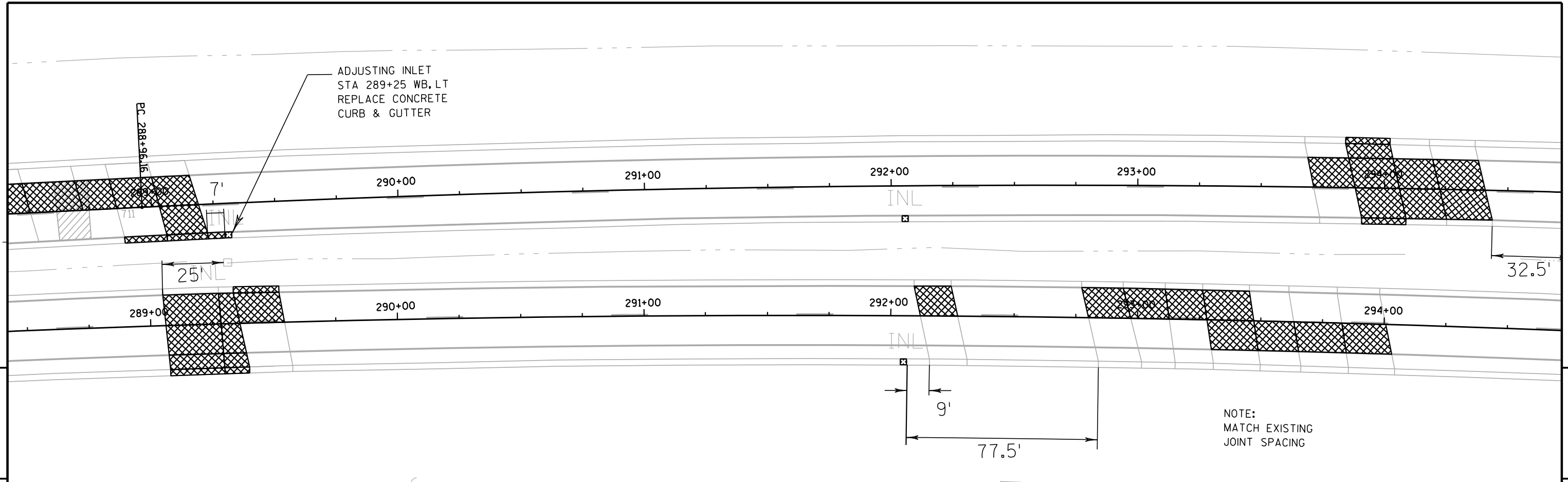
PROJECT NO:1071-08-62	HWY: IH 90	COUNTY: LA CROSSE	PLAN	SHEET	E
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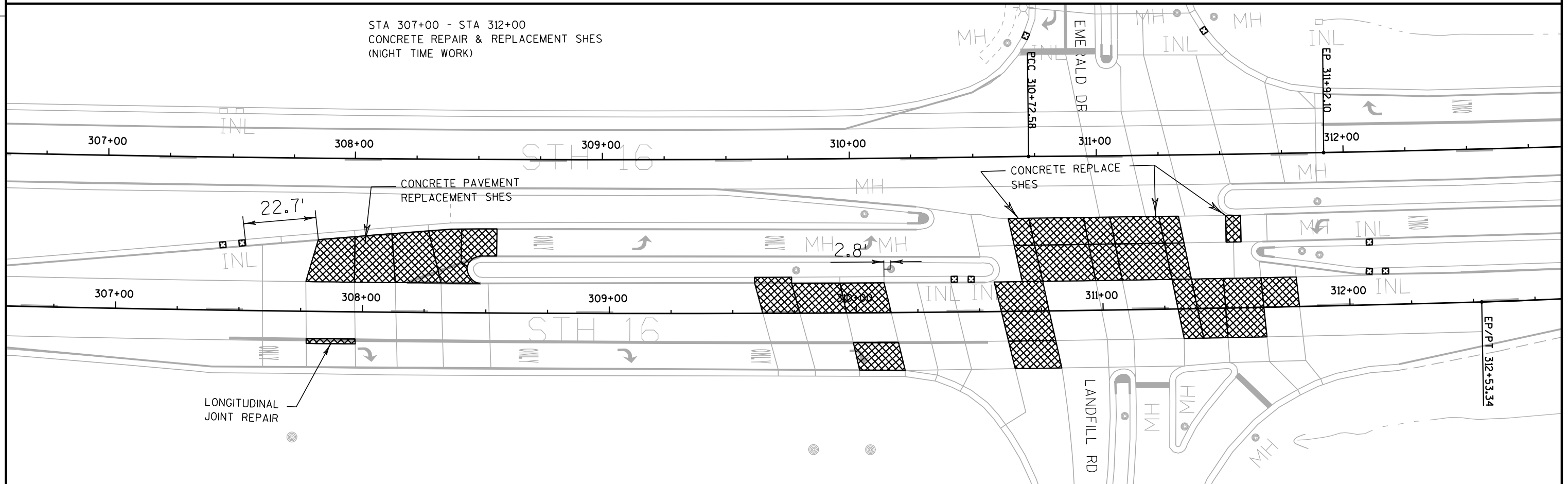
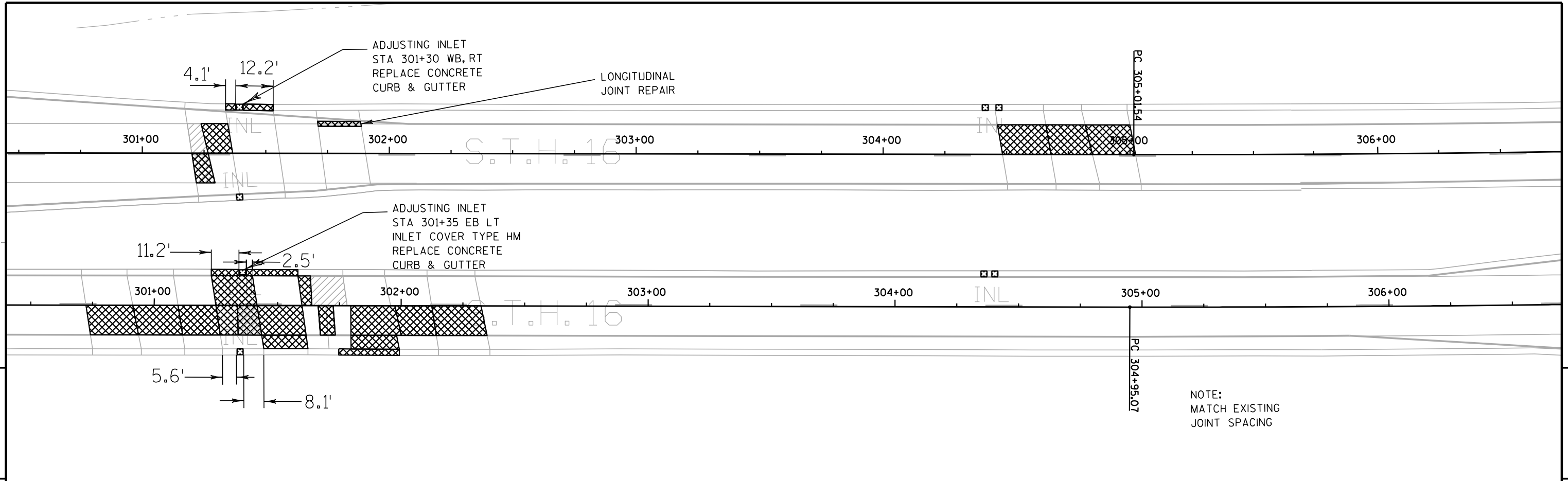


PROJECT NO:1071-08-62	HWY:IH 90	COUNTY:LA CROSSE	PLAN	SHEET	E
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PROJECT NO:1071-08-62	HWY: IH 90	COUNTY: LA CROSSE	PLAN	SHEET	E
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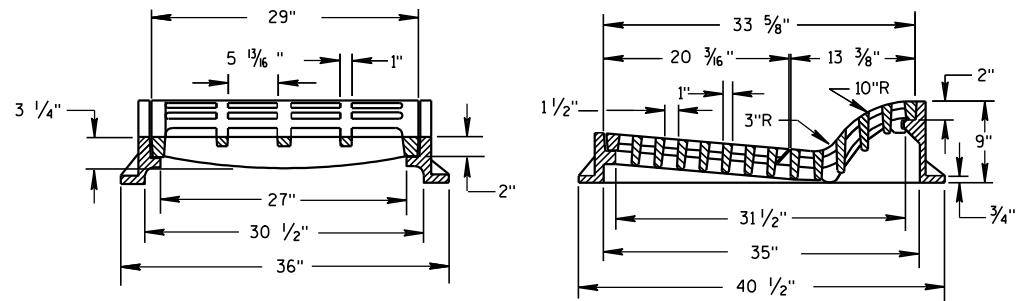
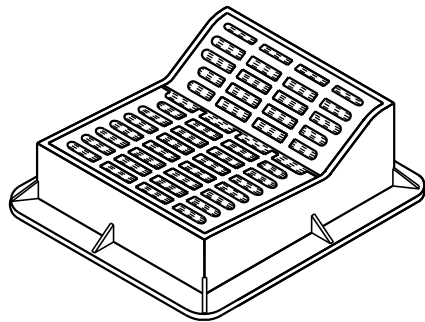






Standard Detail Drawing List

08A05-18C	INLET COVERS TYPE F, HM, HM-S, S, T, V, HM-GJ, & HM-GJ-S
08D01-17	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08E10-02	INLET PROTECTION TYPE A, B, C AND D
09F14-02	LOOP DETECTOR INSTALLED IN NEW CONCRETE PAVEMENT ROUND CSCP PULL BOX 45 DEGREE ELBOWS TO PULL BOX
09F15-03A	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 1)
12A04-03	STRUCTURE IDENTIFICATION PLAQUES, RAMP GATES, SIGN BRIDGES & OVERHEAD SIGN SUPPORTS & TRAFFIC SIGNALS
13C09-10A	CONCRETE PAVEMENT REPAIR AND REPLACEMENT
13C09-10B	CONCRETE PAVEMENT REPAIR AND REPLACEMENT
13C09-10C	CONCRETE PAVEMENT REPAIR AND REPLACEMENT
13C14-04A	BASE PATCHING CONCRETE
13C14-04B	BASE PATCHING CONCRETE
13C14-04C	BASE PATCHING CONCRETE
15C02-05A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-05B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C03-02	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C04-02	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M. P. H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C07-12B	PAVEMENT MARKING WORDS
15C07-12C	PAVEMENT MARKING ARROWS
15C08-16A	PAVEMENT MARKING (MAINLINE)
15C08-16B	PAVEMENT MARKING (INTERSECTIONS)
15C08-16E	PAVEMENT MARKING (LEFT TURN LANE)
15C08-16F	PAVEMENT MARKING (ISLANDS)
15C12-04	TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)
15C25-02	42" DIAMETER CANTILEVER OVERHEAD SIGN SUPPORT BASE
15C33-01	STOP LINE AND CROSSWALK PAVEMENT MARKING
15D16-02	TRAFFIC CONTROL, EXIT RAMP CLOSURE
15D21-02	TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE

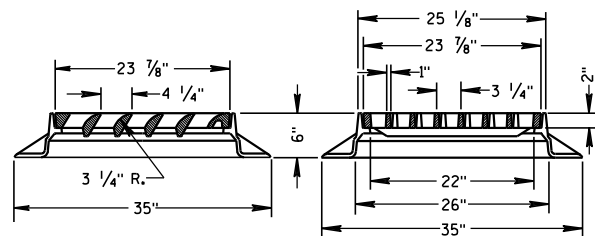
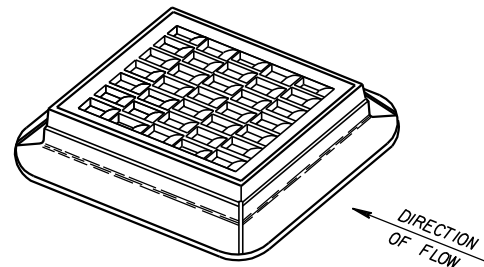


**TYPE "F"**

(APPROXIMATE WEIGHT 644 LBS.)

FRAME.....302 LBS.  
GRATE.....160 LBS.  
GRATE.....182 LBS.

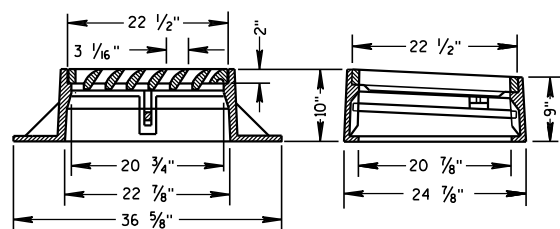
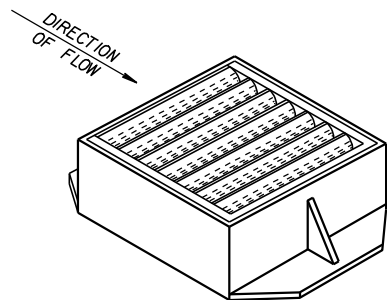
USE WITH TYPES A & D CONCRETE CURB & GUTTER, 36 INCH.



**TYPE "S"**

(APPROXIMATE WEIGHT 333 LBS.)

FRAME.....164 LBS.  
GRATE.....169 LBS.



**TYPE "V"**

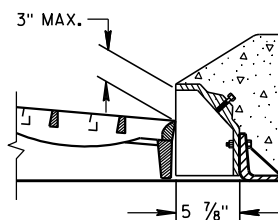
(APPROXIMATE WEIGHT 410 LBS.)

FRAME.....269 LBS.  
GRATE.....136 LBS.  
SAFETY BAR.....5 LBS.

**ALTERNATIVE CURB BOX  
FOR TYPE "HM" COVER**

(APPROXIMATE WEIGHT CURB BOX 68 LBS.)

USE WITH TYPES G & J CONCRETE CURB & GUTTER, 30 INCH  
NOTED AS TYPE HM-GJ ON DRAINAGE TABLE



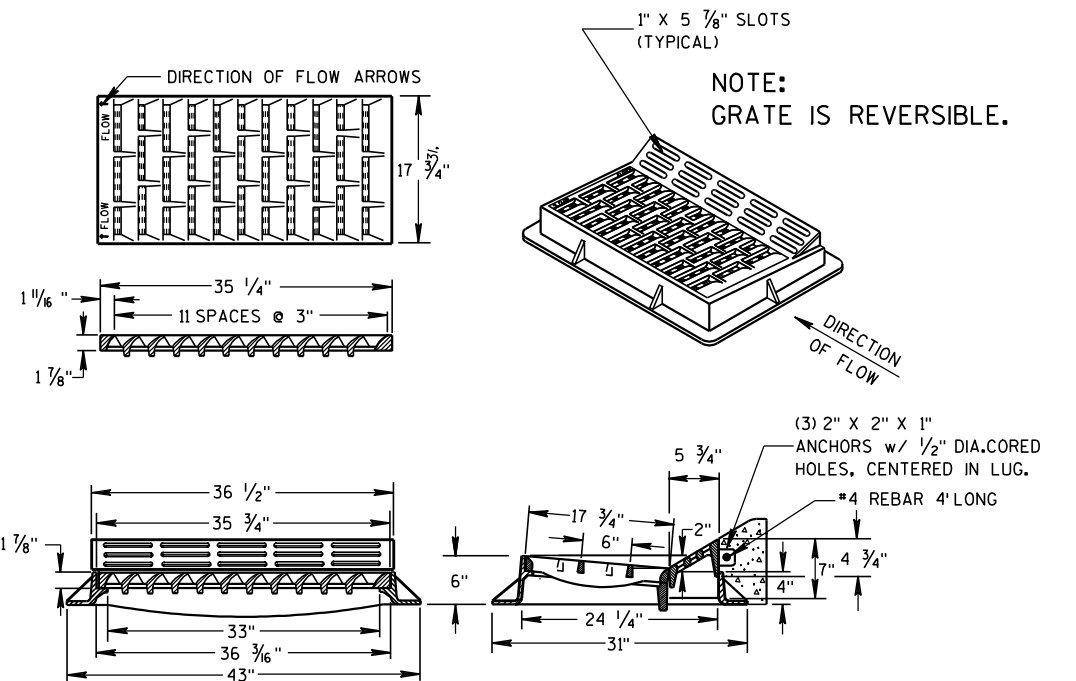
NOTE:  
SPECIAL GRATE FOR THE  
TYPE "H" COVER MAY ALSO BE  
USED FOR THE TYPE "HM-GJ" COVER  
NOTED AS TYPE HM-GJ-S ON DRAINAGE TABLE

**GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

THE ACTUAL WEIGHT OF COVERS MAY VARY WITHIN 5 PERCENT, PLUS OR MINUS, OF THE APPROXIMATE WEIGHT.



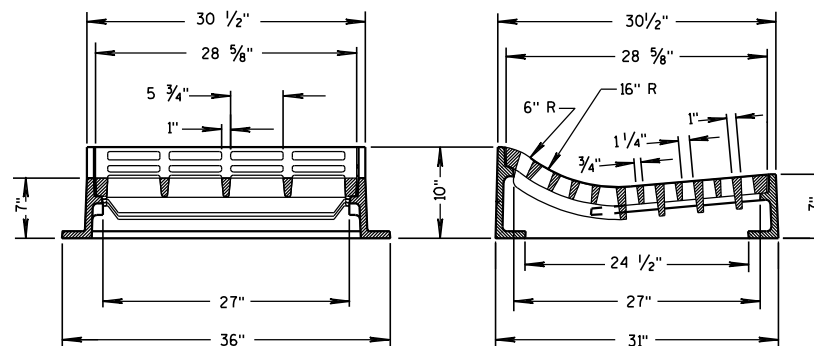
**TYPE "HM"**

(APPROXIMATE WEIGHT 414 LBS.)

FRAME.....181 LBS.  
GRATE.....159 LBS.  
CURB BOX.....74 LBS.

USE WITH TYPES A & D CONCRETE CURB & GUTTER, 36 INCH.

NOTE:  
SPECIAL GRATE FOR THE  
TYPE "H" COVER MAY ALSO BE  
USED FOR THE TYPE "HM" COVER  
NOTED AS TYPE HM-S ON DRAINAGE TABLE

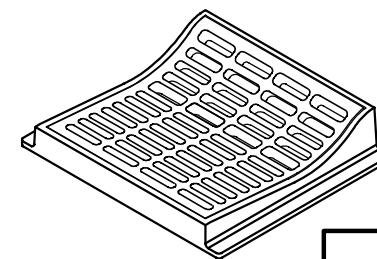


**TYPE "T"**

(APPROXIMATE WEIGHT 530 LBS.)

FRAME.....270 LBS.  
GRATE.....260 LBS.

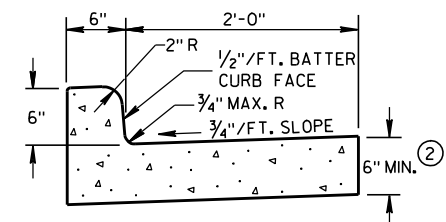
USE WITH TYPES R & T CONCRETE CURB & GUTTER, 36 INCH.



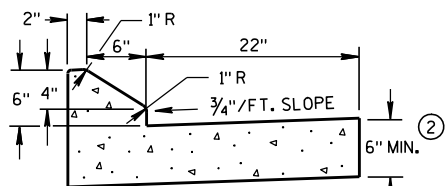
**INLET COVERS**  
TYPE F, HM, HM-S, S, T, V,  
HM-GJ, & HM-GJ-S

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

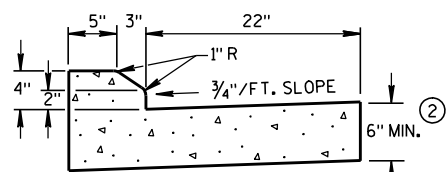
APPROVED  
6/5/2012 /S/ Jerry H. Zogg  
DATE ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA



TYPES A &amp; D ①



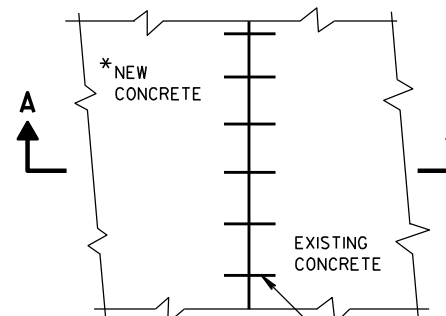
6" SLOPED CURB TYPES G &amp; J ①



4" SLOPED CURB TYPES G &amp; J ①

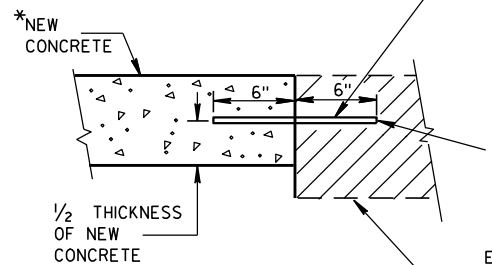
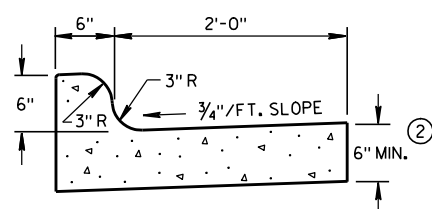
CONCRETE CURB &amp; GUTTER 30"

\* NEW CURB & GUTTER,  
SURFACE DRAINS,  
CONCRETE PAVEMENT  
OR OTHER NEW CONCRETE.

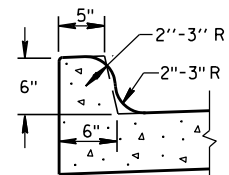
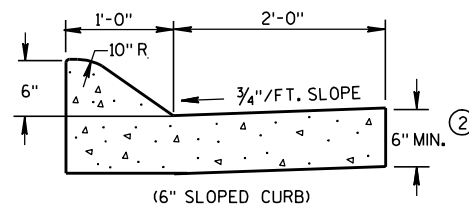


PLAN VIEW

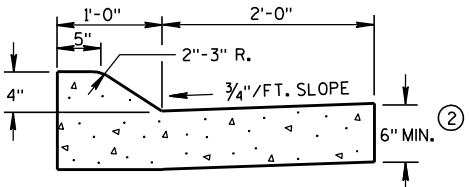
NO. 6 TIE BARS SPACED 2'-6" C-C,  
INSTALLED PERPENDICULAR  
TO THE LONGITUDINAL JOINT.

SECTION A-A  
TIE BARS DRILLED  
INTO EXISTING PAVEMENT

TYPES K &amp; L ①

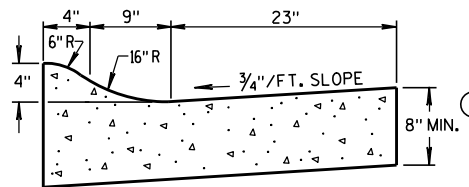
OPTIONAL CURB SHAPE  
FOR TYPES K & L ①

(6" SLOPED CURB)



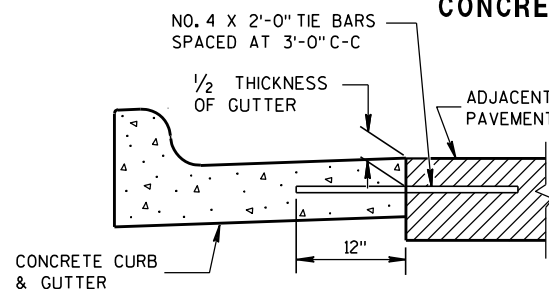
(4" SLOPED CURB)

TYPES A &amp; D ①

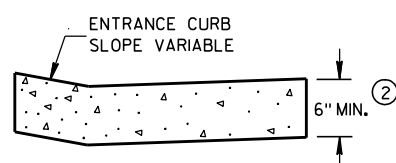


4" SLOPED CURB TYPES R &amp; T ① ④

CONCRETE CURB &amp; GUTTER 36"

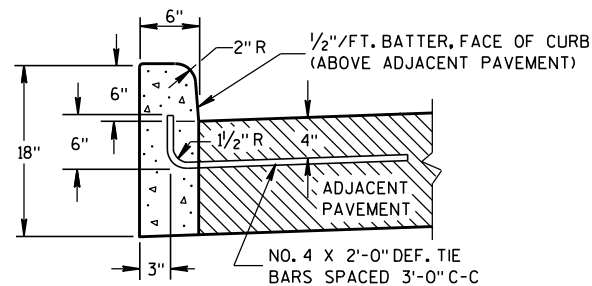


TYPICAL TIE BAR LOCATION ①



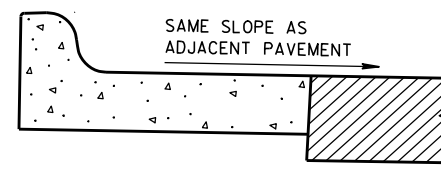
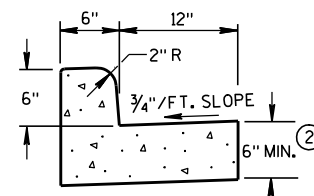
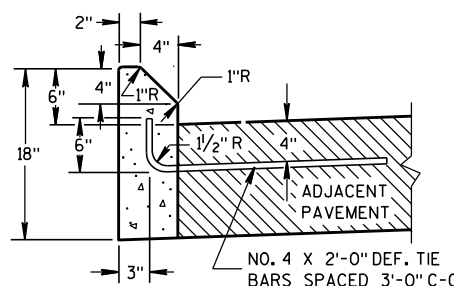
DRIVEWAY ENTRANCE CURB

(WHEN DIRECTED BY THE ENGINEER)



TYPES A &amp; D ①

CONCRETE CURB

REVERSE SLOPE GUTTER ⑤  
(TYPICAL FOR ALL CURB & GUTTER TYPES)TYPES A & D  
CONCRETE CURB & GUTTER 18"

TYPES G &amp; J ①

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

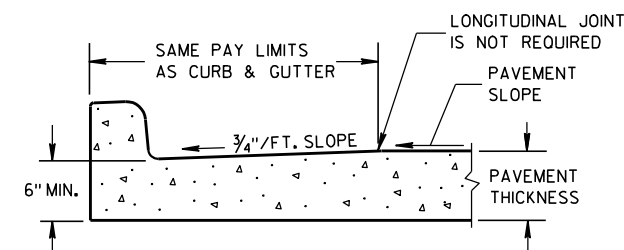
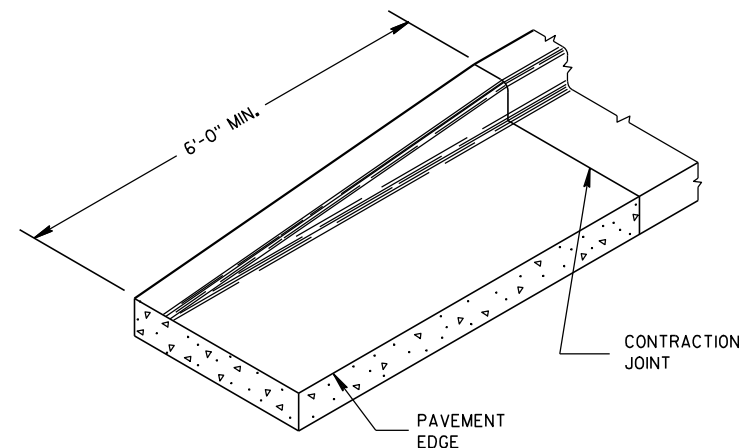
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K AND R.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ④ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑤ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.

PARTIAL SECTION OF PAVEMENT  
WITH INTEGRAL CURB & GUTTER

END SECTION CURB &amp; GUTTER

CONCRETE CURB, CONCRETE  
CURB & GUTTER AND TIES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

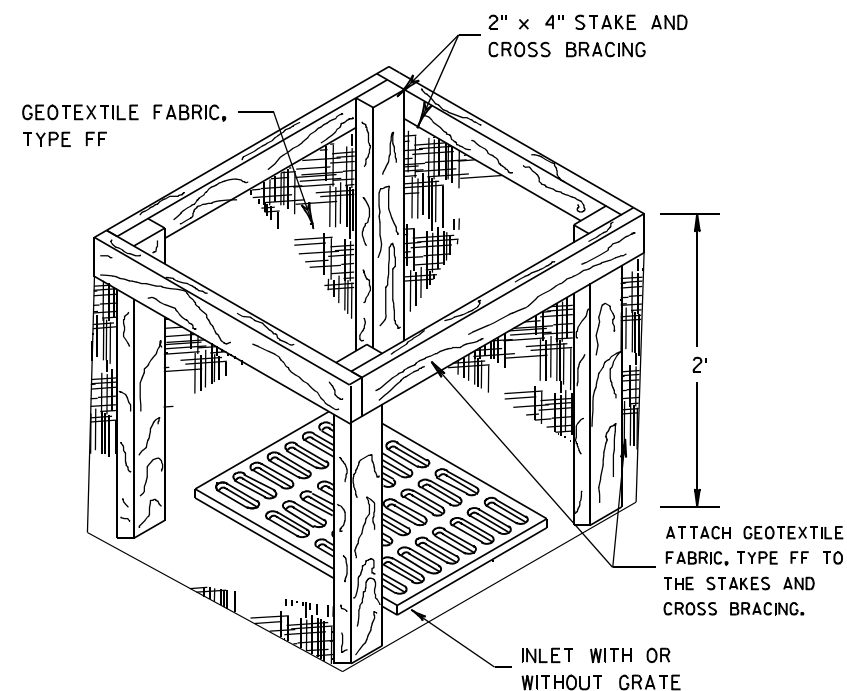
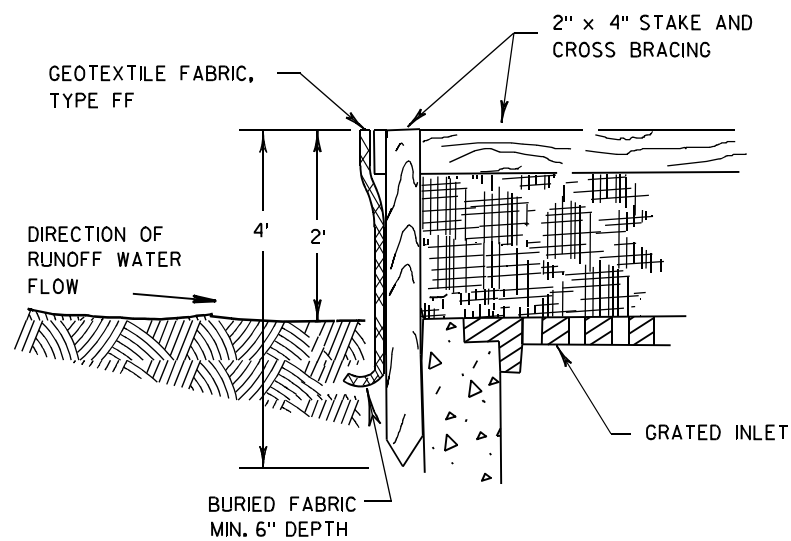
APPROVED

9/4/08

DATE

FHWA

/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER



**INLET PROTECTION, TYPE A**

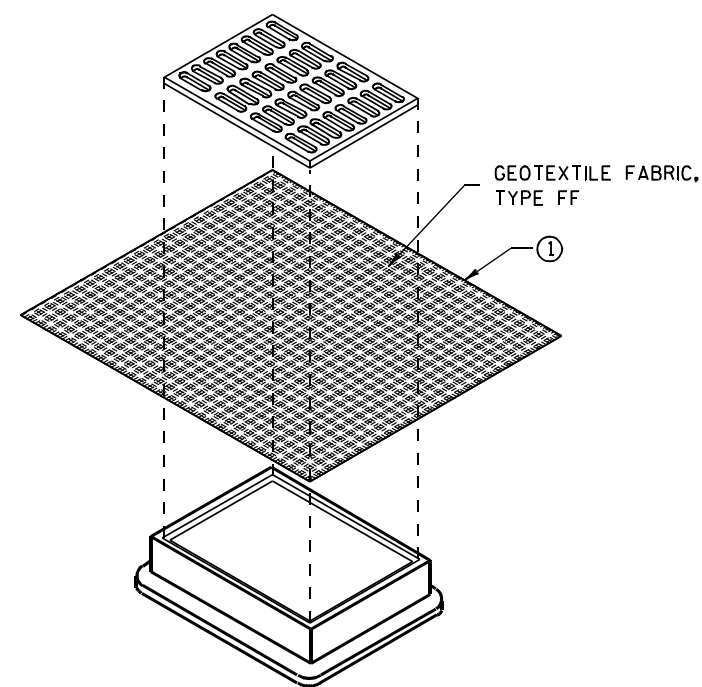
**GENERAL NOTES**

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

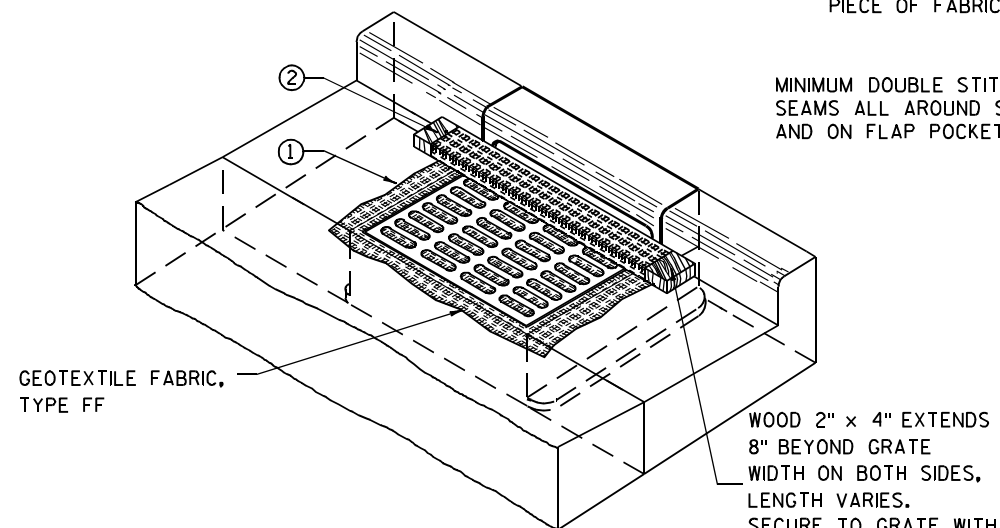
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B  
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



**INLET PROTECTION, TYPE C (WITH CURB BOX)**

**INSTALLATION NOTES**

**TYPE B & C**

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

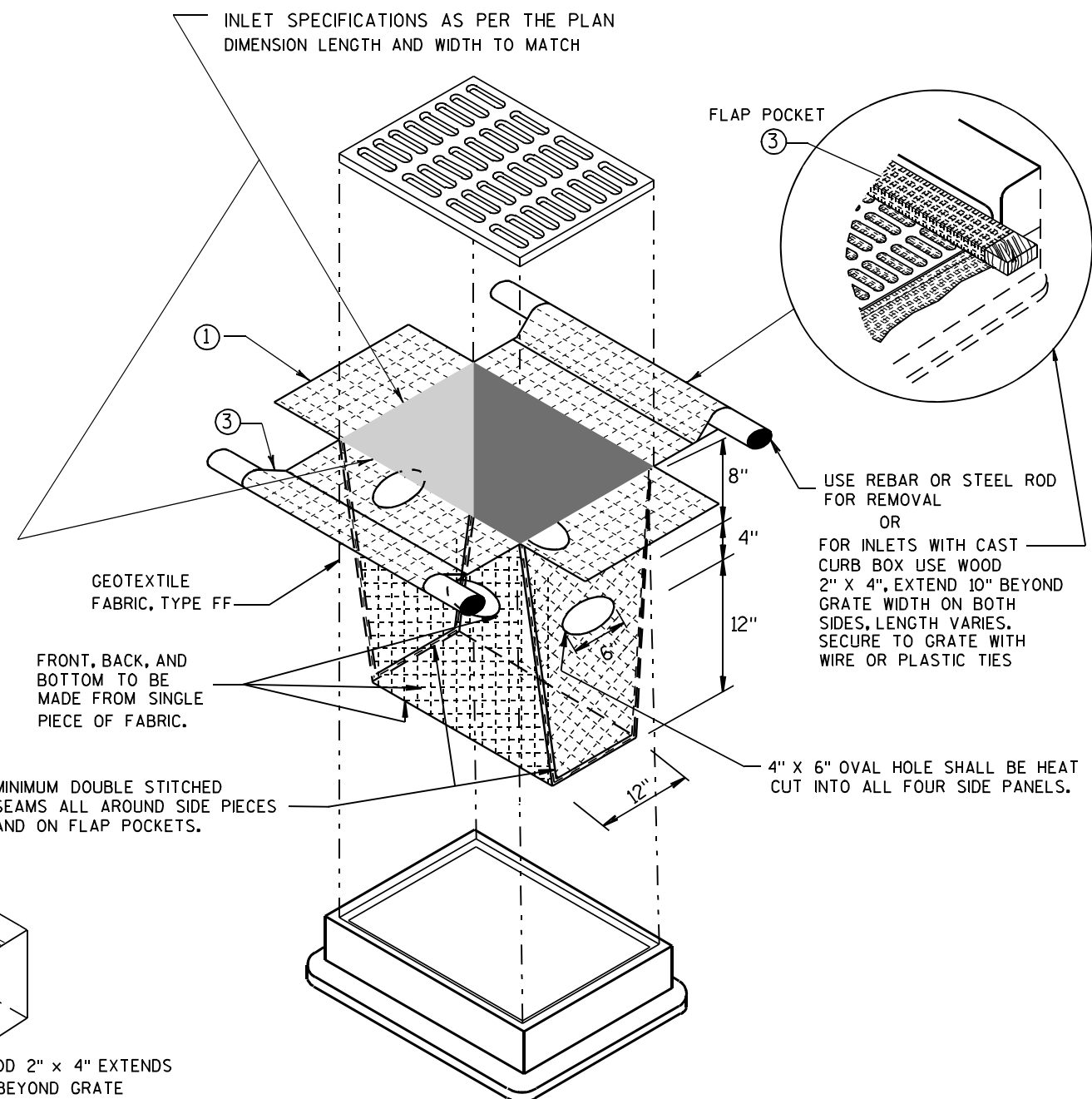
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

**TYPE D**

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLower THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



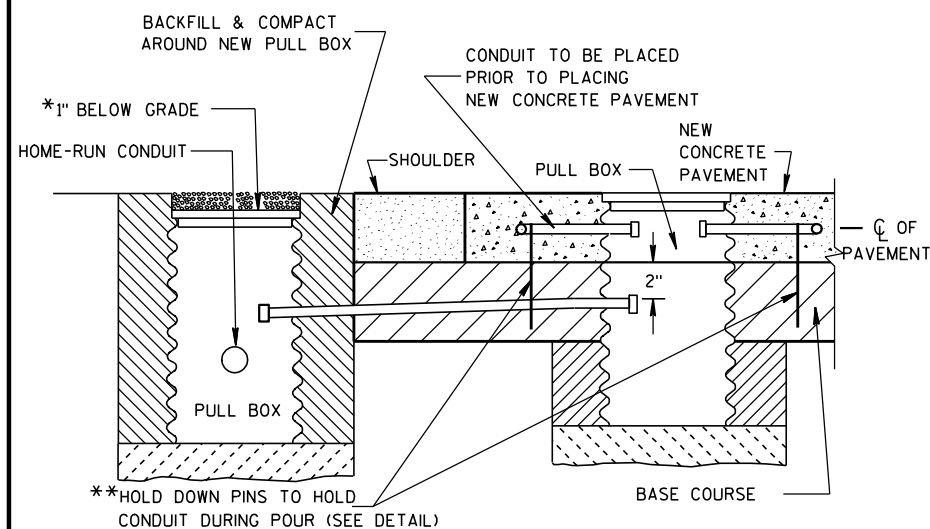
**INLET PROTECTION, TYPE D**

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

**INLET PROTECTION  
TYPE A, B, C, AND D**

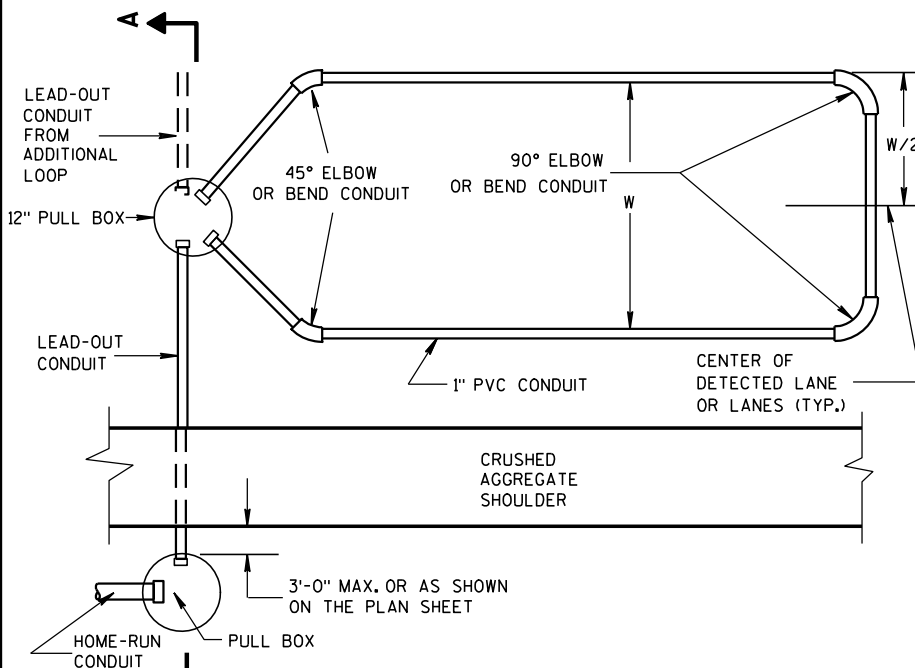
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
10/16/02 /S/ Beth Cannestra  
DATE  
FHWA CHIEF ROADWAY DEVELOPMENT ENGINEER



**SECTION A-A  
NO CURB & GUTTER  
LOOP DETECTOR INSTALLATION DETAIL**

\*RECESS PULL BOX SO THAT THE COVER IS 3" BELOW GRADE IN SHOULDER AREAS OF CRUSHED AGGREGATE. BACKFILL OVER COVER WITH THE CRUSHED AGGREGATE TO BRING THE AREA TO GRADE LEVEL.



**TYPICAL PLAN OF LOOP DETECTOR  
WITH 12" PULL BOX**

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

LOOP SIZE, LOCATION, NUMBER OF TURNS OF WIRE AND ASSOCIATED SIGNAL PHASE SHALL BE AS SHOWN ON THE PLANS.

PITCH LEAD-OUT CONDUIT TO DRAIN TO ROADSIDE PULL BOX.

SPLICES SHALL BE INSTALLED BY USING CAST IN PLACE SPLICE KITS SUCH AS 3M TYPE 82A1 OR APPROVED EQUAL. NON-INSULATED BUTT SPLICES TO FIT #12 AWG STRANDED WIRE SHALL BE USED. SPLICES SHALL BE SOLDERED AND INSULATED FROM EACH OTHER AS PER INSTRUCTIONS INCLUDED IN THE SPLICE KIT.

MEASURE GROUND RESISTANCE USING A MEGGER. REPLACE LOOP WIRE NOT ATTAINING A READING OF INFINITY TO GROUND.

AFTER SPLICING THE LOOP WIRE TO THE LOOP LEAD-IN CABLE, THE CONTRACTOR SHALL MEASURE INDUCTANCE, GROUND RESISTANCE AND WIRE RESISTANCE AT THE CABINET END OF THE LEAD-IN CABLE AND FURNISH A COPY OF THE READINGS TO THE PROJECT ENGINEER FOR EVALUATION.

ANTI-SIEZE LUBRICATING MATERIAL SHALL BE USED ON ALL THREADS OF THREADED ASSEMBLIES, INCLUDING LOCKING PULL BOX COVERS, BEFORE INSTALLATION.

LOOP DETECTOR LEADS SHALL BE IDENTIFIED WITH THEIR ASSOCIATED LOOP BY USE OF WATERPROOF TAGS AT BOTH ENDS OF THE CABLE. A LISTING OF THE CABLE IDENTIFICATION PER INDIVIDUAL LOOP LEAD-IN SHALL BE PLACED IN THE CABINET.

ANY PVC LEAD-OUT CONDUIT CONTAINING MORE THAN TWO TWISTED PAIR OF LOOP LEAD-IN WIRE SHALL BE 2".

THE #12 AWG LOOP WIRE FROM THE LOOP TO THE ROADSIDE PULL BOX, SHALL BE HAND TWISTED AT LEAST 3 TWISTS PER FOOT BEFORE INSTALLATION.

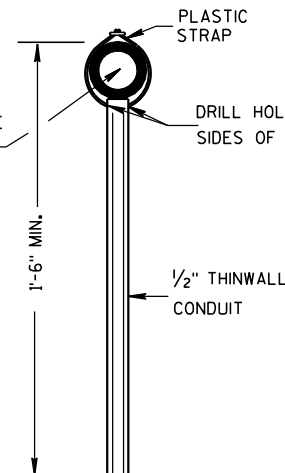
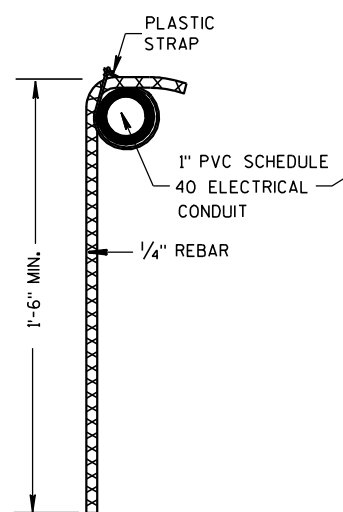
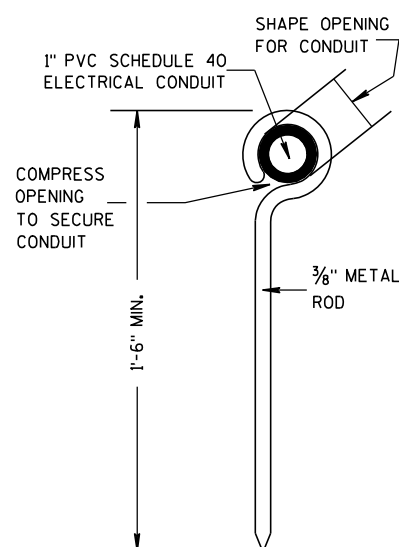
SPLICES OF LOOP WIRE TO LEAD-IN CABLE SHALL BE MADE ONLY IN PULL BOXES AT THE SIDE OF THE ROAD.

THE #12 AWG LOOP WIRE SHALL BE INSTALLED FROM THE ROADSIDE PULL BOX, INTO THE PULL BOX IN THE PAVEMENT, THROUGH THE LOOP CONDUIT, BACK TO THE ROADSIDE PULL BOX, AND BE INSTALLED IN ONE, NON-SPLICED CONTINUOUS LENGTH.

PROTECTION OF THE PULL BOX IN THE BASE COURSE, AND THE RELATED CONDUITS SHALL BE REQUIRED AFTER INSTALLATION AND BEFORE NEW CONCRETE PAVEMENT IS POURED. ANY DAMAGE THAT OCCURS DUE TO FAILURE TO PROTECT THE INSTALLATION SHALL BE REPAIRED AT THE CONTRACTORS EXPENSE.

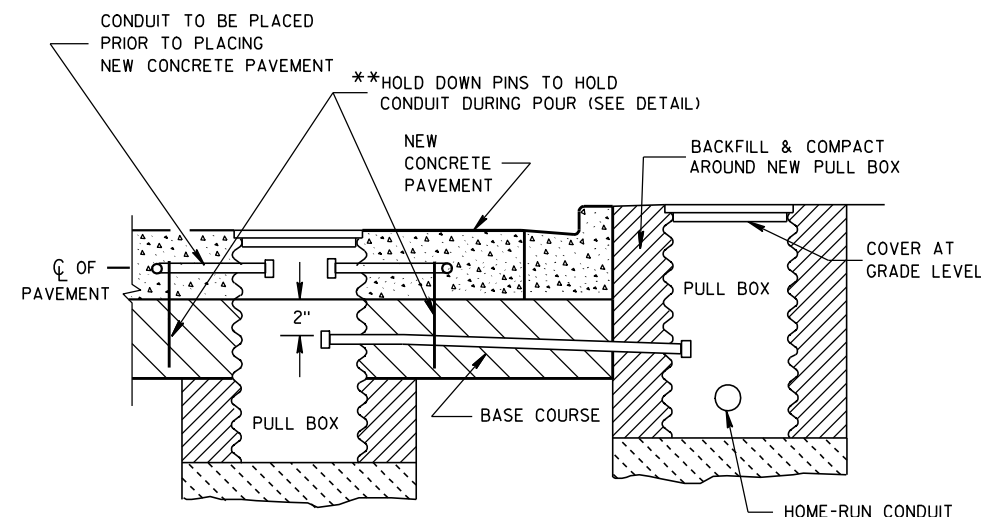
SHOULD INSTALLATION REPAIR BE REQUIRED, IT SHALL BE ACCOMPLISHED UNDER THE DIRECTION OF THE PROJECT ENGINEER.

12" PULL BOXES IN PAVEMENT SHALL BE CORRUGATED STEEL ONLY.

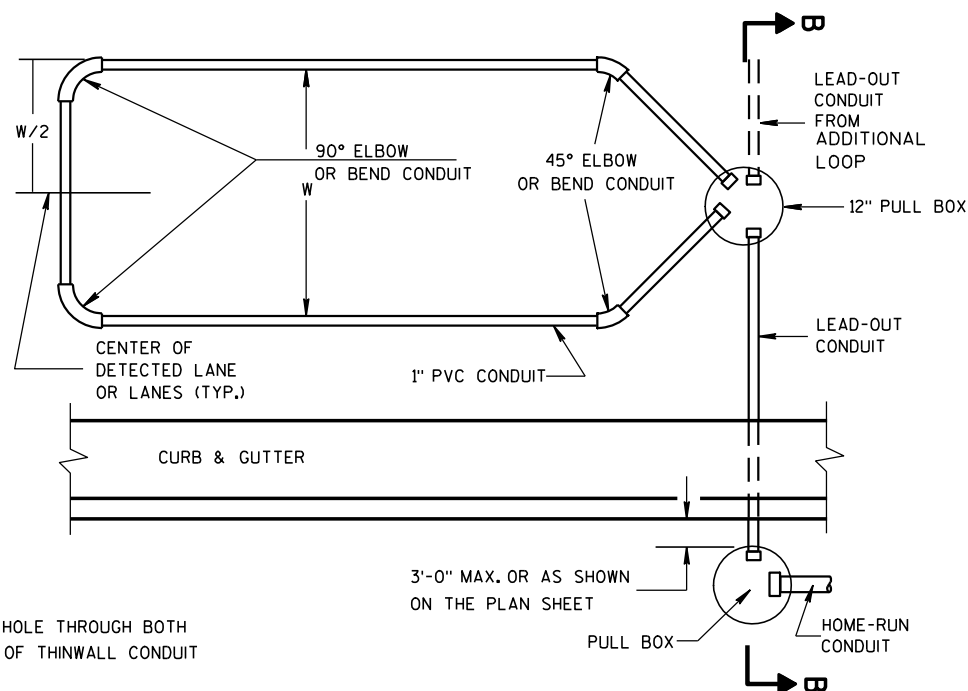


## TYPICAL DETAILS FOR HOLD DOWN PINS

\*\*HOLD DOWN PINS ARE REQUIRED TO STABILIZE THE LOOP TO MEET THE DIMENSIONAL AND PHYSICAL CONSTRUCTION REQUIREMENTS OF THE PLANS. THE NUMBER OF HOLD DOWN PINS SHALL BE DETERMINED IN THE FIELD, BY THE PROJECT ENGINEER.



**SECTION B-B  
CURB & GUTTER  
LOOP DETECTOR INSTALLATION DETAIL**



**TYPICAL PLAN OF LOOP DETECTOR  
WITH 12" PULL BOX**

LOOP DETECTOR INSTALLED IN  
NEW CONCRETE PAVEMENT  
ROUND CSCP PULL BOX  
45 DEGREE ELBOWS TO PULL BOX

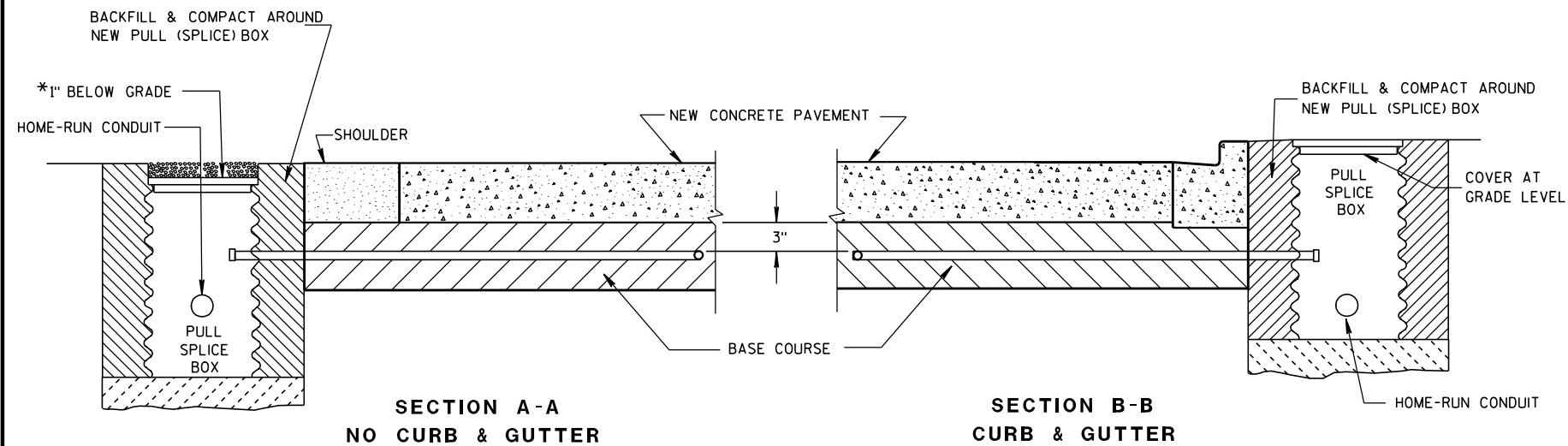
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6-7-06  
DATE

FHWA

/S/ Balu Ananthanarayanan  
STATE ELECTRICAL ENGINEER FOR HWYS



\*RECESS PULL (SPlice) BOX SO THAT THE COVER IS 3\"

### LOOP DETECTOR INSTALLATION DETAIL

### GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

LOOP SIZE, CONFIGURATION LOCATION, NUMBER OF TURNS OF WIRE AND ASSOCIATED SIGNAL PHASE SHALL BE AS SHOWN ON THE PLANS.

PITCH LEAD OUT CONDUIT TO DRAIN TO ROADSIDE PULL (SPlice) BOX.

SPICES SHALL BE INSTALLED BY USING CAST IN PLACE SPlice KITS SUCH AS 3M TYPE 82A1 OR APPROVED EQUAL. NON-INSULATED BUTT SPICES TO FIT #12 AWG STRANDED WIRE SHALL BE USED. SPICES SHALL BE SOLDERED AND INSULATED FROM EACH OTHER AS PER INSTRUCTIONS INCLUDED IN THE SPlice KIT.

MEASURE GROUND RESISTANCE USING A MEGGER, REPLACE LOOP WIRE NOT ATTAINING A READING OF INFINITY TO GROUND.

AFTER SPlicing THE LOOP WIRE TO THE LOOP LEAD-IN CABLE, THE CONTRACTOR SHALL MEASURE INDUCTANCE, GROUND RESISTANCE AND WIRE RESISTANCE AT THE CABINET END OF THE LEAD-IN CABLE AND FURNISH A COPY OF THE READINGS TO THE PROJECT ENGINEER FOR EVALUATION.

LOOP DETECTOR LEADS SHALL BE IDENTIFIED WITH THEIR ASSOCIATED LOOP BY USE OF WATERPROOF TAGS AT BOTH ENDS OF THE CABLE. A LISTING OF THE CABLE IDENTIFICATION PER INDIVIDUAL LOOP LEAD-IN SHALL BE PLACED IN THE CABINET.

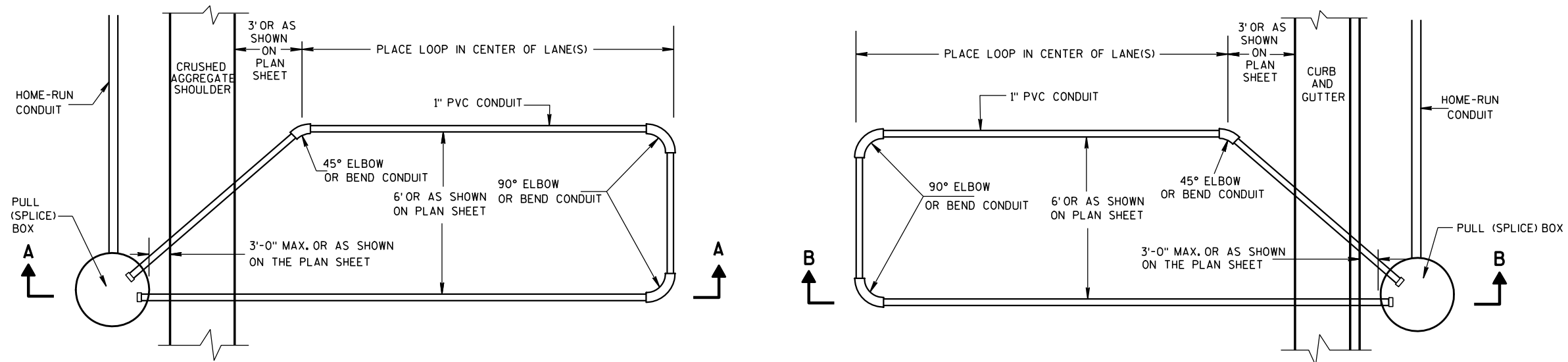
THE #12 AWG. LOOP WIRE IN THE PULL (SPlice) BOX SHALL BE HAND TWISTED AT LEAST 3 TWISTS PER FOOT BEFORE BEING SPliced TO THE LOOP LEAD-IN CABLE.

SPICES OF LOOP WIRE TO LEAD-IN CABLE SHALL BE MADE ONLY IN PULL (SPlice) BOXES AT THE SIDE OF THE ROAD.

THE #12 AWG LOOP WIRE SHALL BE INSTALLED FROM THE ROADSIDE PULL (SPlice) BOX THROUGH THE LOOP CONDUIT, BACK TO THE ROADSIDE PULL (SPlice) BOX, AND BE INSTALLED IN ONE, NON-SPlice CONTINUOUS LENGTH.

PROTECTION OF THE CONDUIT IN THE BASE COURSE, SHALL BE REQUIRED AFTER INSTALLATION AND BEFORE NEW PAVEMENT IS INSTALLED.

SHOULD INSTALLATION REPAIR BE REQUIRED, IT SHALL BE DONE UNDER THE DIRECTION OF THE PROJECT ENGINEER.



**TYPICAL PLAN OF LOOP DETECTOR  
WITH 18\"**

**LOOP DETECTOR INSTALLED IN  
BASE COURSE WITH PULL (SPlice)  
BOX OFF ROADWAY  
(OPTION 1)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

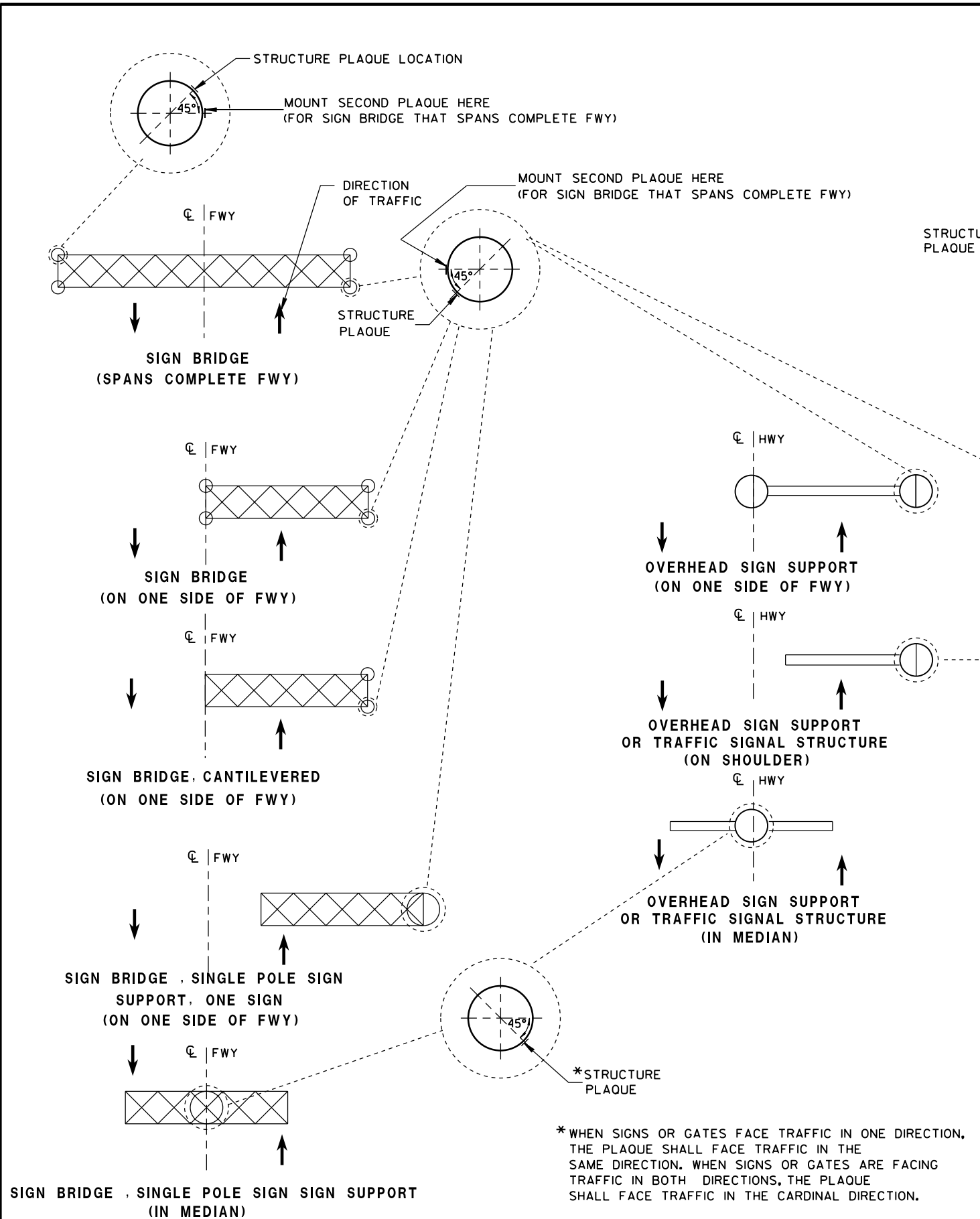
APPROVED

6/7/06

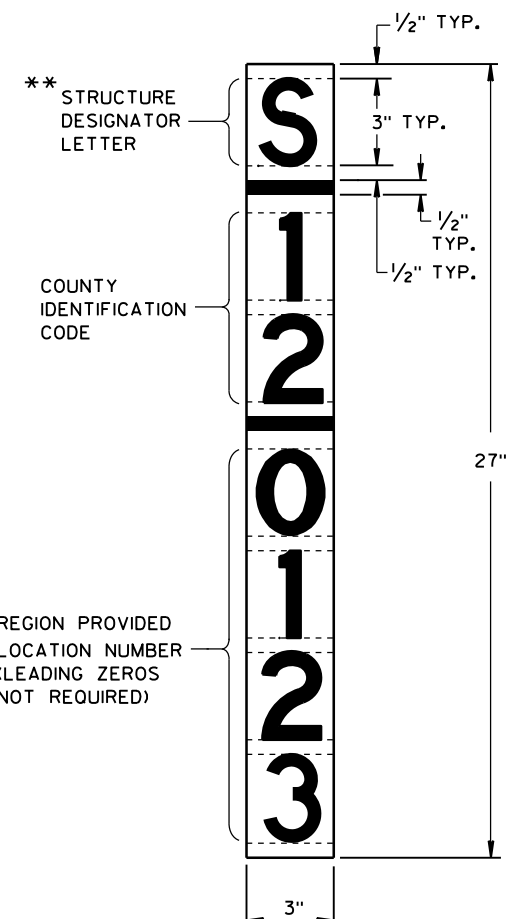
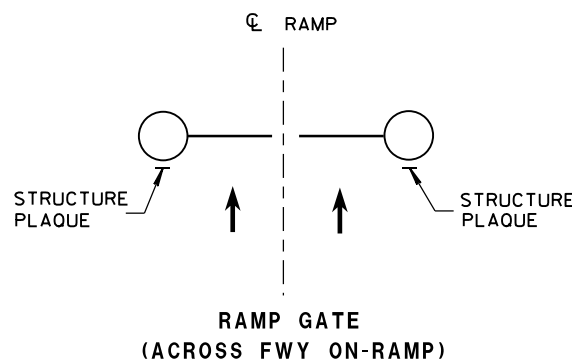
DATE

FHWA

/S/ Balu Ananthanarayanan  
STATE ELECTRICAL ENGINEER FOR HWYS



LOCATION OF RAMP GATE, SIGN BRIDGE, OVERHEAD  
SIGN SUPPORT & TRAFFIC SIGNAL STRUCTURE PLAQUES



RAMP GATE, SIGN BRIDGE, OVERHEAD SIGN SUPPORT AND TRAFFIC SIGNAL  
STRUCTURE PLAQUE FOR SIGN BRIDGES AND OVERHEAD SIGN  
SUPPORT WHICH ARE NOT STRUCTURE MOUNTED

GENERAL NOTES

DETAILS OF CONSTRUCTION AND WORKMANSHIP NOT SHOWN IN THIS DRAWING  
SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

PLAQUES SHALL BE INCIDENTAL TO ALL NEW INSTALLATIONS.

IF THE PROPOSED SIGN BRIDGE OR OVERHEAD SIGN SUPPORT IS REPLACING AN  
EXISTING SIGN BRIDGE OR OVERHEAD SIGN SUPPORT, A NEW IDENTIFICATION  
PLAQUE WILL BE REQUIRED.

FASTEN TOP, CENTER AND BOTTOM OF PLAQUE TO POLE OR OTHER LOCATION  
AS FOLLOWS:

- GALVANIZED STEEL SHAFT - 3 STAINLESS STEEL POP RIVETS
- A588 STEEL SHAFT - SHIM FOR DRAINAGE WITH STAINLESS WASHERS;  
FASTEN WITH STAINLESS SELF-TAPPING SCREWS
- ALUMINUM SHAFTS - 3 ALUMINUM POP RIVETS

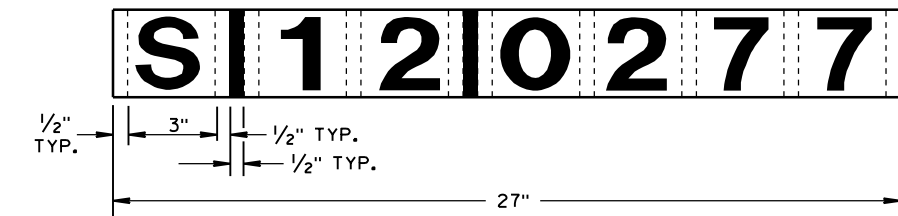
MOUNTING HEIGHT SHALL BE APPROXIMATELY 5.0' ABOVE CURB OR  
SHOULDER. ADJUST IF IT IS KNOWN THAT REQUIRED TRAFFIC SIGNS WILL  
OBSTRUCT.

PLAQUE MATERIALS:

- BASE - SHEET ALUMINUM, 0.060" THICK.
- FACE - WHITE, SELF-ADHESIVE VINYL SHEETING, NON-RETROREFLECTIVE
- LINES - BLACK, 1/2" WIDE, SELF-ADHESIVE
- CHARACTERS:- BLACK, SELF ADHESIVE, SERIES "D", SIZE AS SHOWN.

FOR SIGN BRIDGES, STRUCTURE MOUNTED, THE STRUCTURE PLAQUE SHALL BE  
MOUNTED HORIZONTALLY AS SHOWN ON THE DRAWING. THE STRUCTURE PLAQUE  
SHALL BE MOUNTED HORIZONTALLY TO THE BACK OF THE SIGN, BETWEEN  
THE ALUMINUM EXTRUSIONS, NEAR THE TOP LEFT HAND CORNER OF THE SIGN.  
THE BASE MATERIAL SHALL BE OMITTED AND THE FACE ADHERED DIRECTLY  
TO THE ALUMINUM SURFACE. PRIOR TO ADHERING THE MATERIAL, THE  
ALUMINUM SURFACE SHALL BE SMOOTH, CLEAN AND DRY.

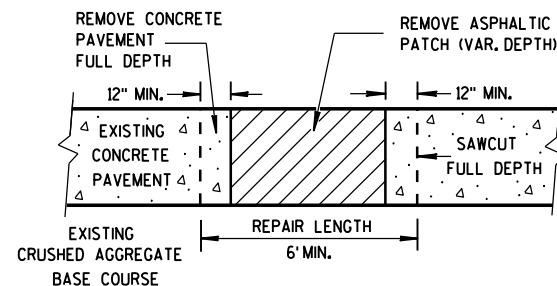
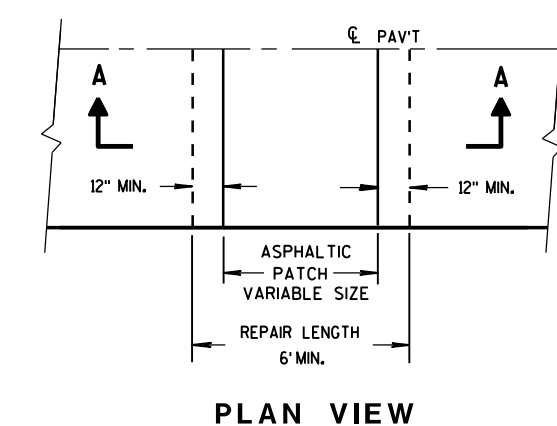
WHERE SIGN BRIDGE ILLUMINATION IS PROVIDED, THE STRUCTURE MUST ALSO  
HAVE A SIGN BRIDGE CIRCUIT PLAQUE AS SHOWN IN THE ELECTRICAL DETAILS.



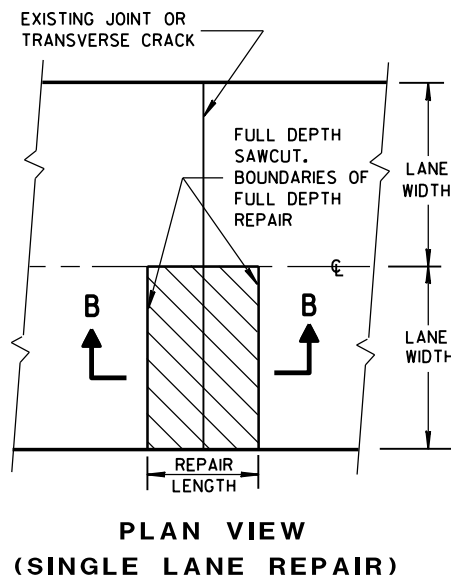
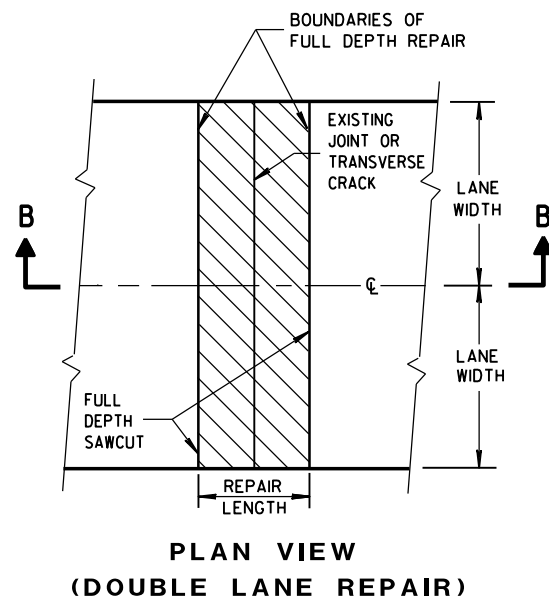
IDENTIFICATION PLAQUE FOR SIGN BRIDGE,  
STRUCTURE MOUNTED

\*\* LETTER "G" UTILIZED FOR RAMP GATES.  
LETTER "S" UTILIZED FOR SIGN BRIDGES,  
OVERHEAD SIGN SUPPORTS, AND TRAFFIC  
SIGNALS.

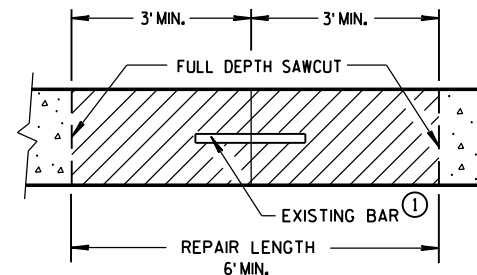
STRUCTURE IDENTIFICATION PLAQUES, RAMP GATES, SIGN BRIDGES, OVERHEAD SIGN SUPPORTS, & TRAFFIC SIGNALS	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 12/4/2012 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



SECTION A-A  
HMA PATCH REMOVAL



FULL DEPTH CONCRETE PAVEMENT REMOVAL  
(SEE NOTE)



SECTION B-B  
CONCRETE REMOVAL

GENERAL NOTES

SAW CUT, DRILL, AND LIFT OUT EXISTING CONCRETE PAVEMENT WITHIN THE BOUNDARIES OF CONCRETE REPAIR AREAS. THE CONTRACTOR MAY MAKE ADDITIONAL SAW CUTS INSIDE THE REPAIR LIMITS TO REDUCE WEIGHT AND SIZE OF CONCRETE PIECES. ADDITIONAL SAW CUTS ARE NOT PAID FOR BY THE DEPARTMENT.

PROVIDE A 6-FOOT MINIMUM DISTANCE FROM BOUNDARIES OF CONCRETE REPAIR AREAS TO ADJACENT TRANSVERSE JOINT OR CRACK IN THE SAME LANE.

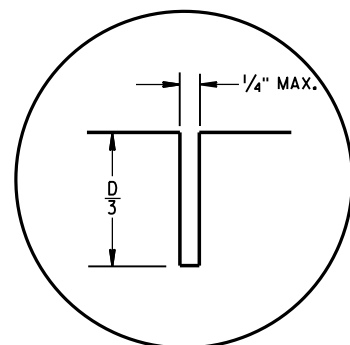
THE LENGTH OF THE REPAIRS MAY VARY FROM THE DIMENSIONS SHOWN IF THE EXISTING CONCRETE PAVEMENT IS NONDOWELED AND THE PAVEMENT IS TO BE OVERLAID AFTER REPAIRING.

① DOWEL BARS MIGHT NOT EXIST.

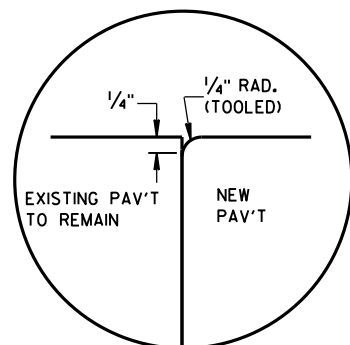


TIE BAR TABLE

PAVEMENT DEPTH "D"	CLEAR COVER "C"	MAXIMUM TIE BAR SPACING "S"	
		PAVEMENT WIDTH 24' OR 26'	≥ 30'
6, 6 1/2"	3" ± 1/2"	48"	42"
7, 7 1/2"	3 1/4" ± 1"	45"	36"
8, 8 1/2"	3 3/4" ± 1"	39"	30"
9, 9 1/2"	4 1/4" ± 1"	33"	27"
10, 10 1/2"	4 3/4" ± 1"	30"	24"
11, 11 1/2"	5 1/4" ± 1"	27"	21"
12"	5 3/4" ± 1"	24"	21"

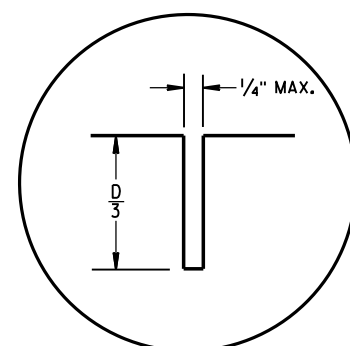


C1

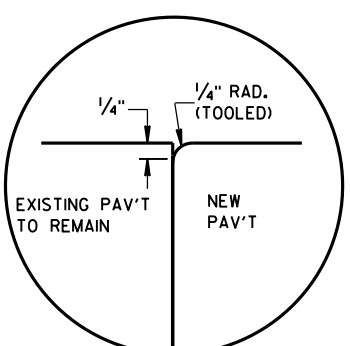


C2

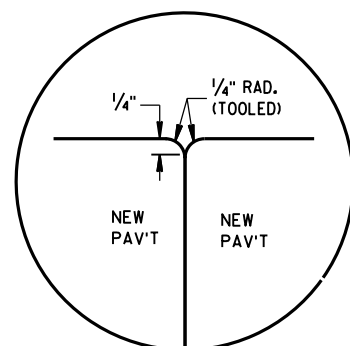
## TRANSVERSE JOINTS



L1

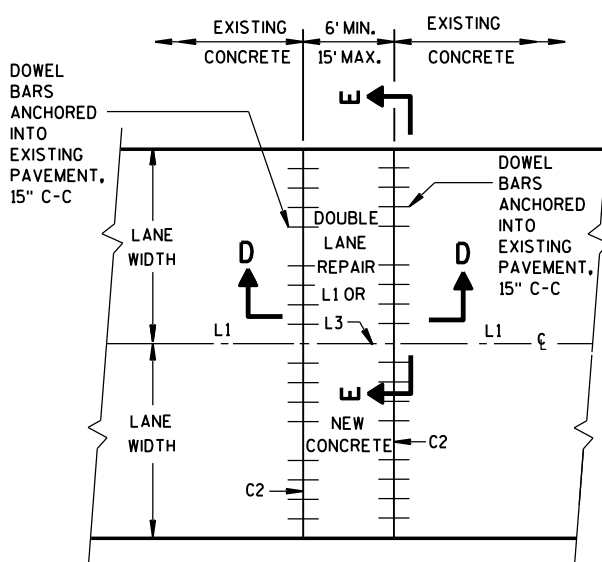


L2



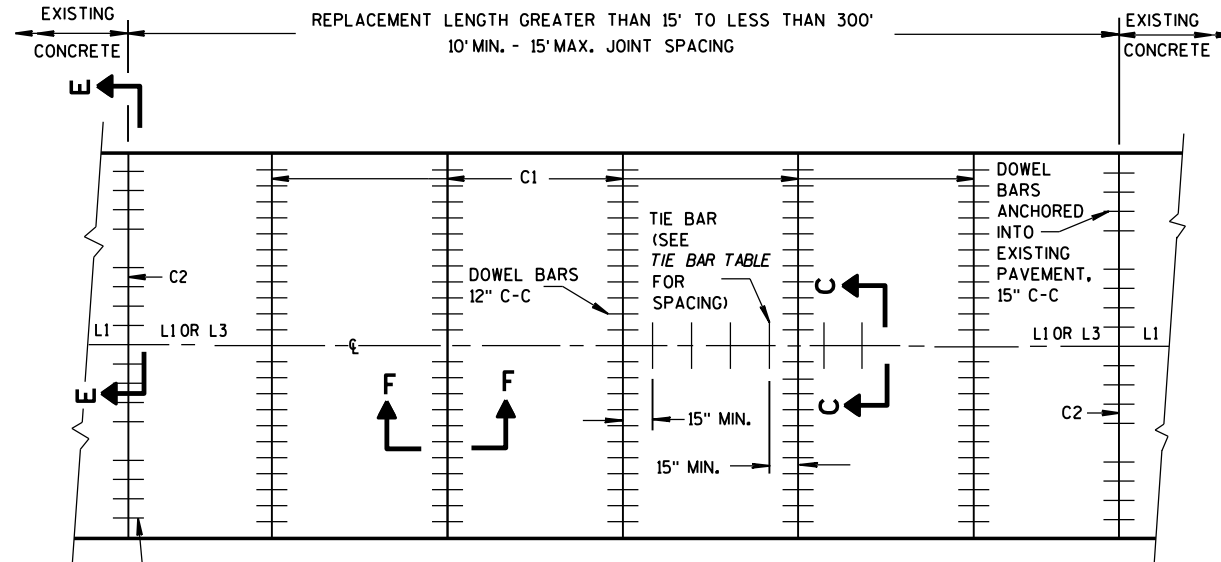
L3

## LONGITUDINAL JOINTS



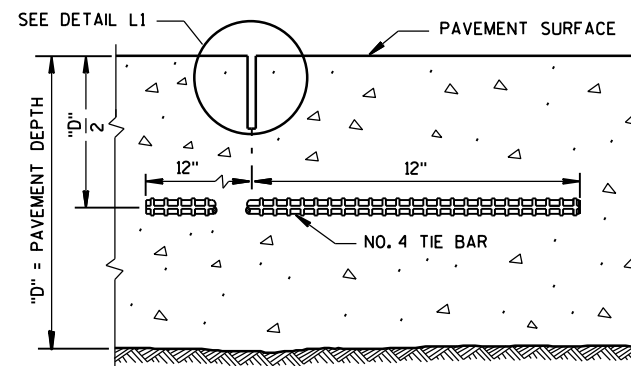
PLAN VIEW

## MULTI-LANE CONCRETE PAVEMENT REPAIR



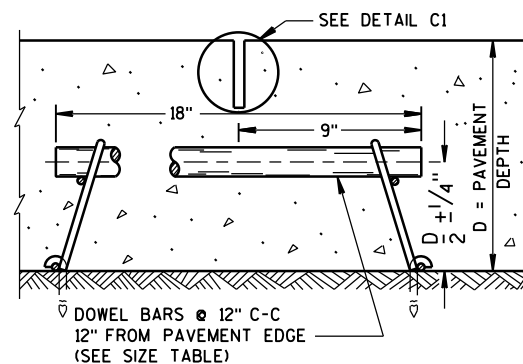
PLAN VIEW

## MULTI-LANE CONCRETE PAVEMENT REPLACEMENT



SECTION C-C

## SAWED LONGITUDINAL JOINT

SECTION F-F  
CONTRACTION JOINT

## GENERAL NOTES

INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

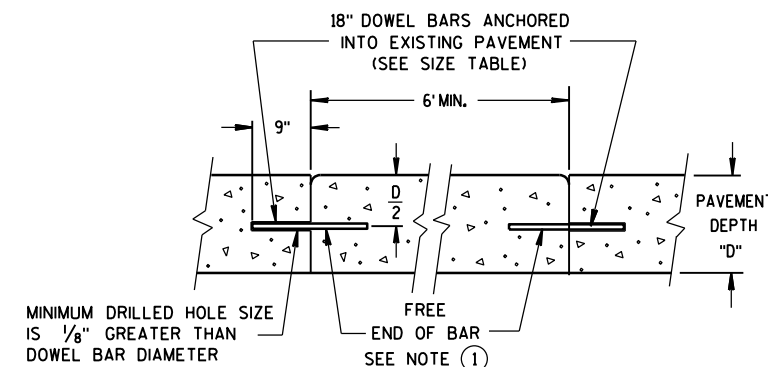
CONCRETE PAVEMENT REPAIRS OF EXISTING NONDOWELED CONCRETE PAVEMENTS DO NOT NEED TO BE DOWELED.

DO NOT SEAL OR FILL JOINTS.

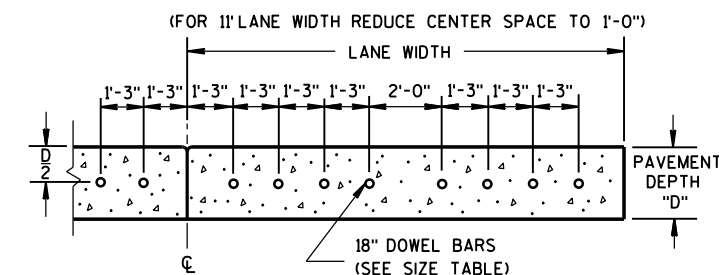
ANCHOR DOWEL BARS AND TIE BARS INTO DRILLED HOLES WITH AN EPOXY.

FOR MULTI-LANE CONCRETE PAVEMENT REPLACEMENTS, PROVIDE A MINIMUM DISTANCE OF 15 INCHES FROM ALL TRANSVERSE JOINTS OR EDGES OF REPLACEMENT TO THE CENTER OF THE TIE BAR NEAREST THAT JOINT OR EDGE.

- ① APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.



SECTION D-D



SECTION E-E

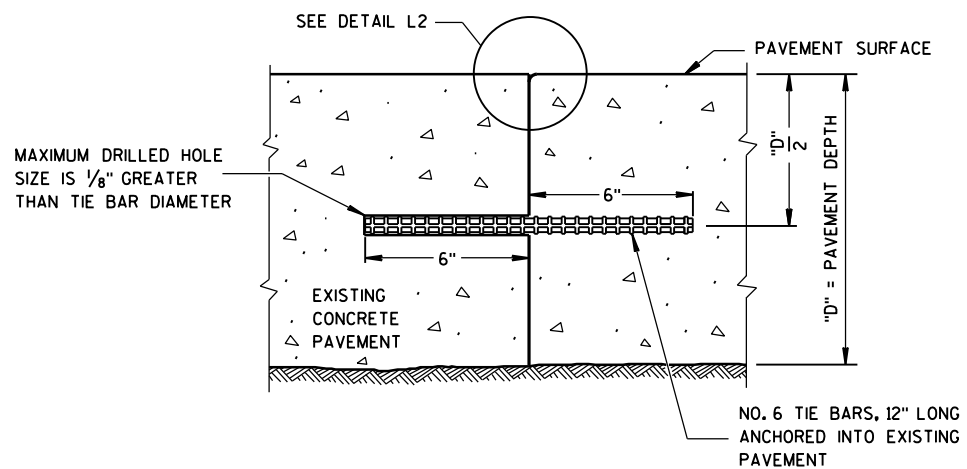
## DRILLED DOWEL BAR CONSTRUCTION JOINT

PAVEMENT DEPTH, DOWEL BAR SIZE  
AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

CONCRETE PAVEMENT  
REPAIR AND REPLACEMENT

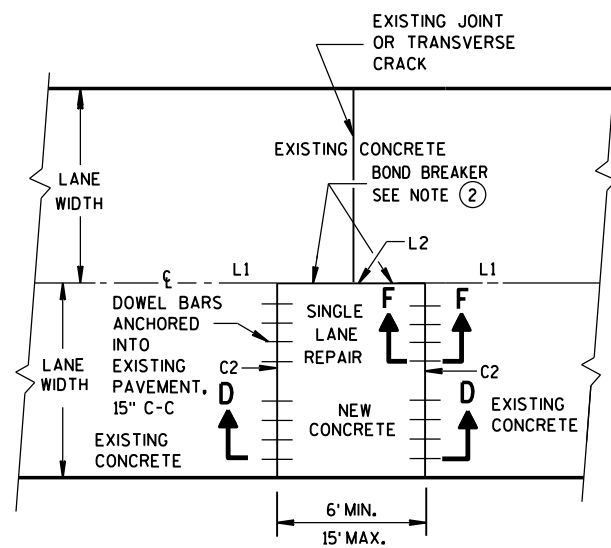
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



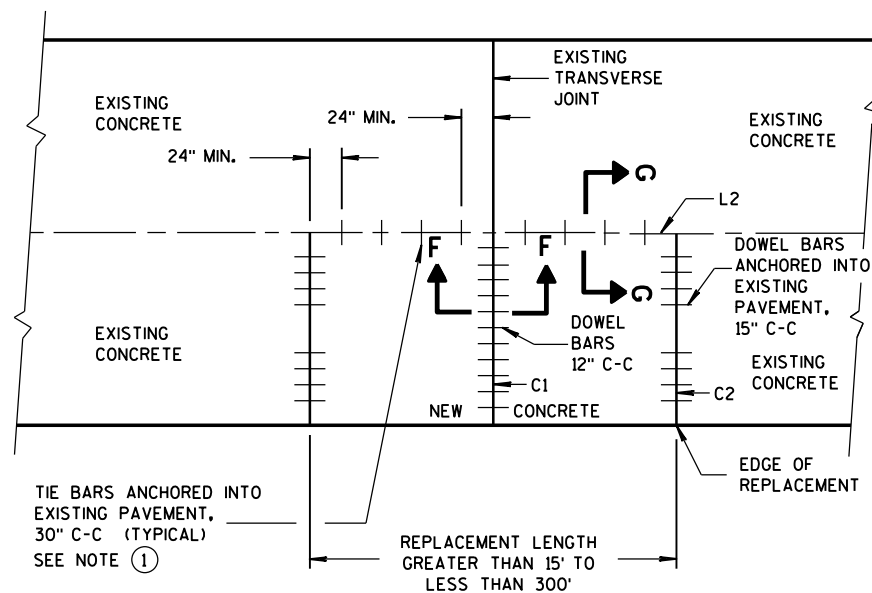
SECTION G-G  
TIE BARS ANCHORED  
INTO EXISTING PAVEMENT

## GENERAL NOTES

- ① WITH THE APPROVAL OF THE ENGINEER, FOR SINGLE LANE PAVEMENT REPLACEMENTS LESS THAN 30 FEET IN LENGTH, THE CONTRACTOR MAY INSTALL DRILLED TIE BARS ON 6:1 SKEW HORIZONTALLY, DIRECTION OF SKEW ALTERNATING WITH EACH SUCCESSIVE BAR. DRIVE SKEWED TIE BARS TO A DEPTH OF 6 INCHES AND TO SUCH A DIAMETER AS TO PROVIDE A TIGHT DRIVEN FIT.
- ② USE AN ENGINEER-APPROVED BOND BREAKER (E.G. RELEASE AGENT, CURING COMPOUND) FOR SINGLE LANE REPAIRS UP TO 15 FEET IN LENGTH.



PLAN VIEW  
SINGLE LANE  
CONCRETE PAVEMENT REPAIR



PLAN VIEW  
SINGLE LANE  
CONCRETE PAVEMENT REPLACEMENT

## CONCRETE PAVEMENT REPAIR AND REPLACEMENT

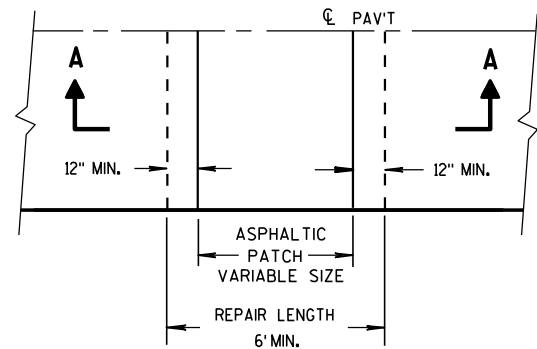
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

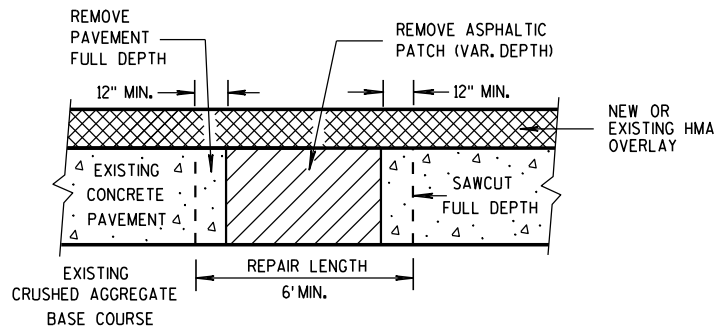
5-3-2013  
DATE

FHWA

/S/ Deb Bischoff  
PAVEMENT POLICY & DESIGN ENGINEER

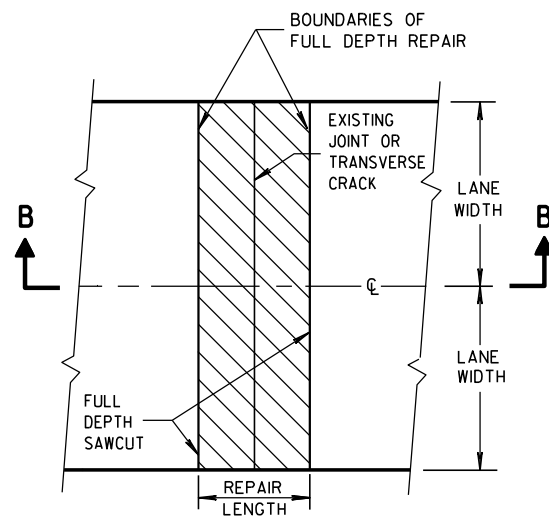


PLAN VIEW

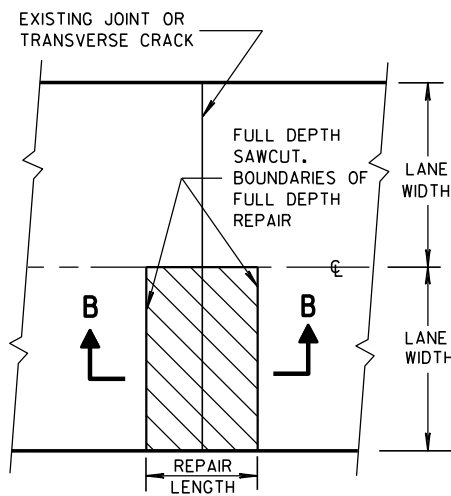


SECTION A-A

HMA PATCH REMOVAL



PLAN VIEW  
(DOUBLE LANE REPAIR)



PLAN VIEW  
(SINGLE LANE REPAIR)

FULL DEPTH CONCRETE PAVEMENT REMOVAL

(SEE NOTE)

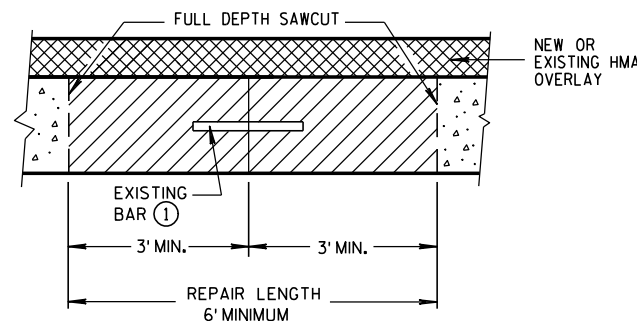
GENERAL NOTES

SAW CUT, DRILL, AND LIFT OUT EXISTING CONCRETE PAVEMENT WITHIN THE BOUNDARIES OF CONCRETE REPAIR AREAS. THE CONTRACTOR MAY MAKE ADDITIONAL SAW CUTS INSIDE THE REPAIR LIMITS TO REDUCE WEIGHT AND SIZE OF CONCRETE PIECES. ADDITIONAL SAW CUTS ARE NOT PAID FOR BY THE DEPARTMENT.

PROVIDE 6-FOOT MINIMUM DISTANCE FROM BOUNDARIES OF CONCRETE REPAIR AREAS TO ADJACENT TRANSVERSE JOINT OR CRACK.

THE LENGTH OF THE REPAIRS MAY VARY FROM THE DIMENSIONS SHOWN IF THE EXISTING CONCRETE PAVEMENT IS NONDOWELED AND THE PAVEMENT IS TO BE OVERLAID AFTER REPAIRING.

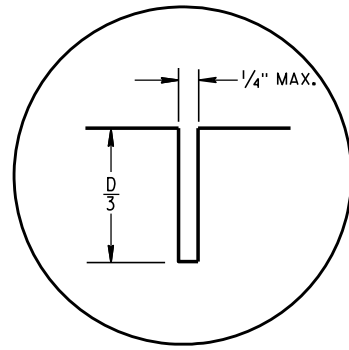
① DOWEL BARS MIGHT NOT EXIST.



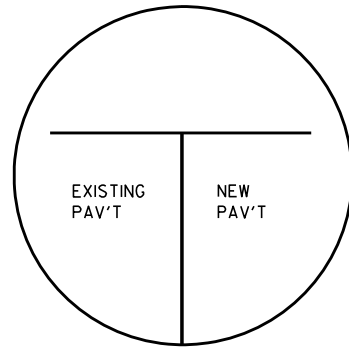
SECTION B-B  
CONCRETE REMOVAL

BASE PATCHING CONCRETE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

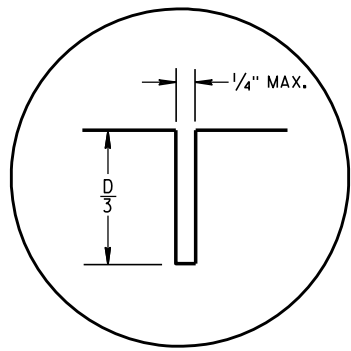


C1

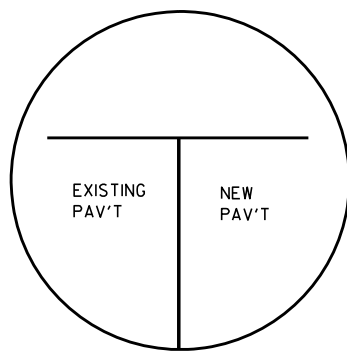


C2

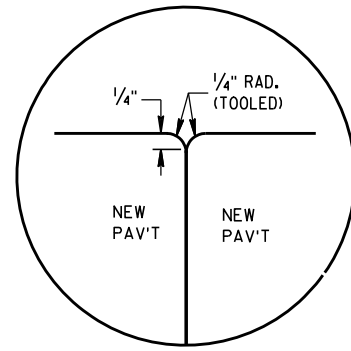
### TRANSVERSE JOINTS



L1

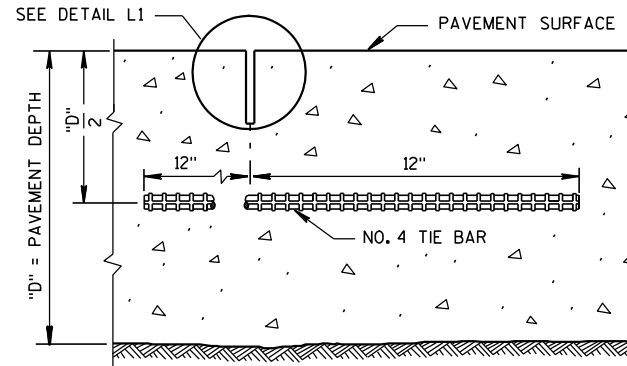


L2

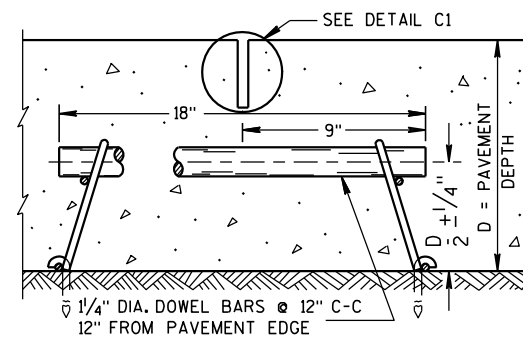


L3

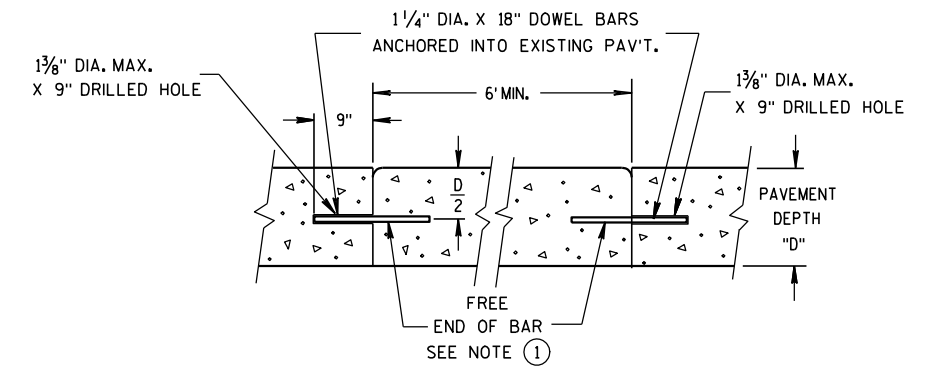
### LONGITUDINAL JOINTS



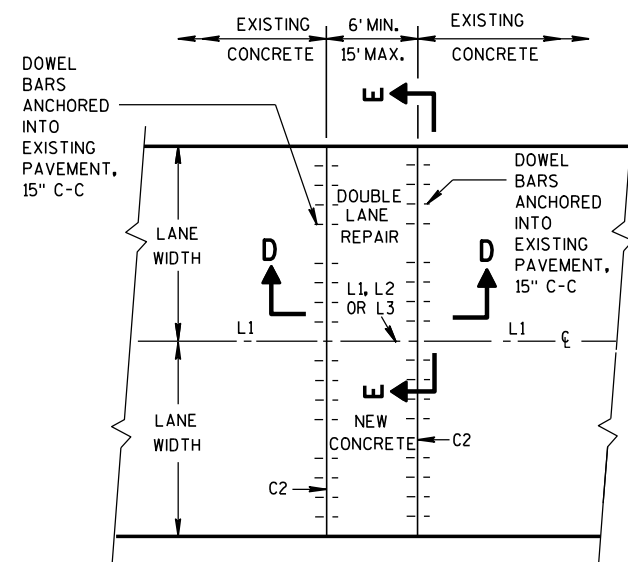
SECTION C-C  
SAWED LONGITUDINAL JOINT



SECTION F-F  
CONTRACTION JOINT

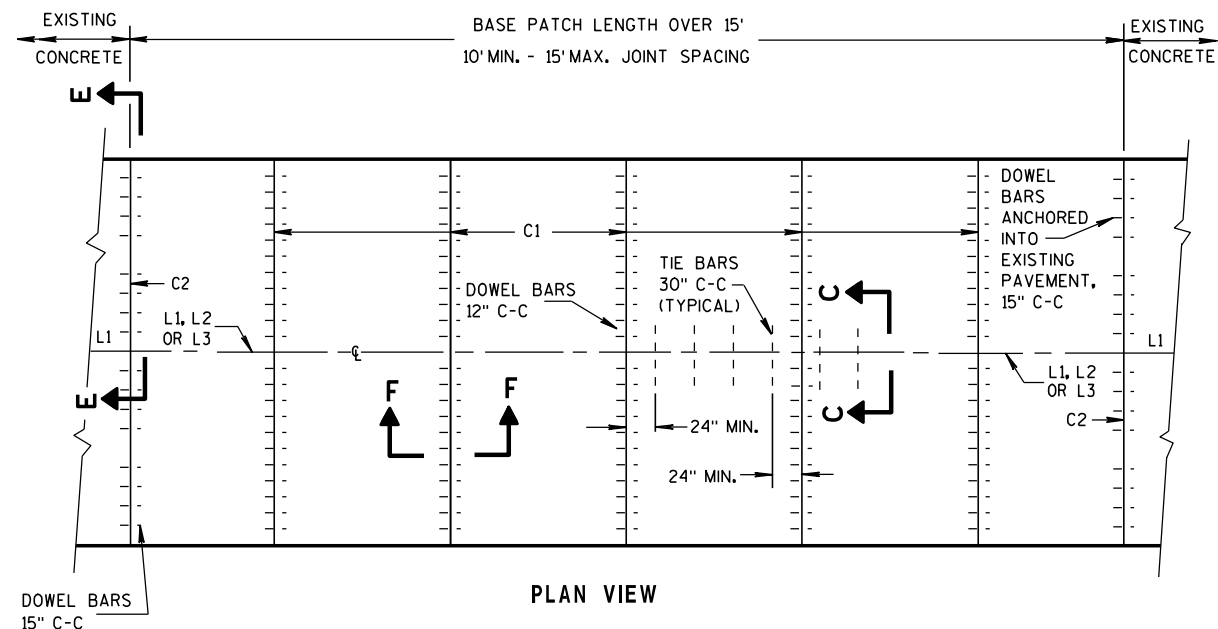


SECTION D-D



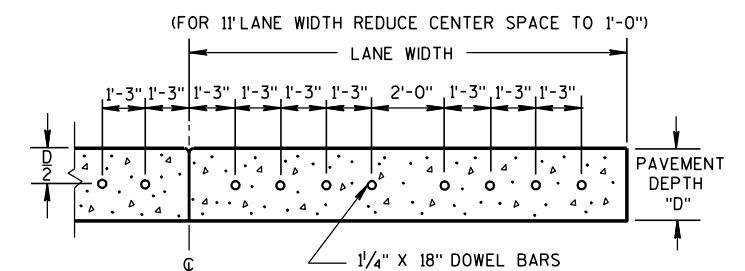
PLAN VIEW

MULTI-LANE CONCRETE BASE PATCH  
15' MAXIMUM LENGTH



PLAN VIEW

MULTI-LANE CONCRETE BASE PATCH  
GREATER THAN 15' IN LENGTH



SECTION E-E

SPACING OF DOWEL BARS  
ANCHORED INTO EXISTING PAVEMENT

### GENERAL NOTES

INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

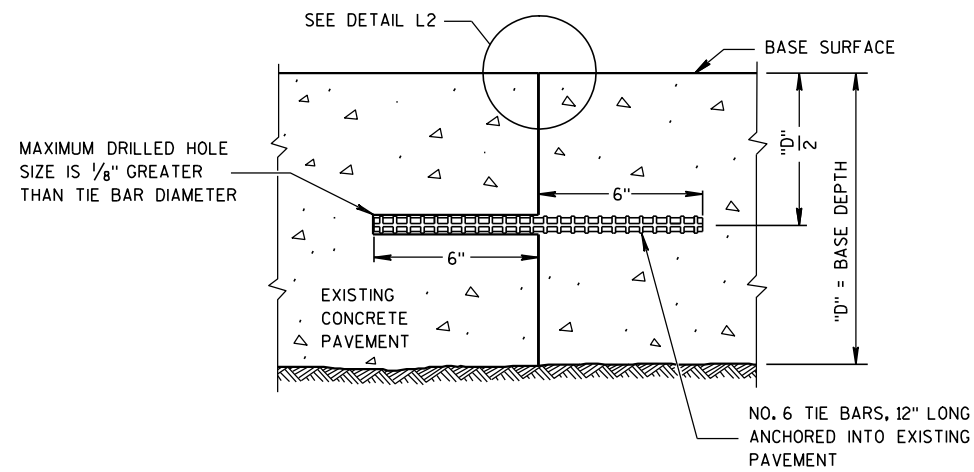
CONCRETE BASE PATCHES OF EXISTING NONDOWELED CONCRETE PAVEMENTS DO NOT NEED TO BE DOWELED.

DO NOT SEAL OR FILL JOINTS.

ANCHOR DOWEL BARS AND TIE BARS INTO DRILLED HOLES WITH AN EPOXY.

PROVIDE A MINIMUM DISTANCE OF 24 INCHES FROM AN EXISTING TRANSVERSE JOINT OR THE EDGE OF REPLACEMENT TO THE CENTER OF THE TIE BAR NEAREST THAT JOINT OR EDGE.

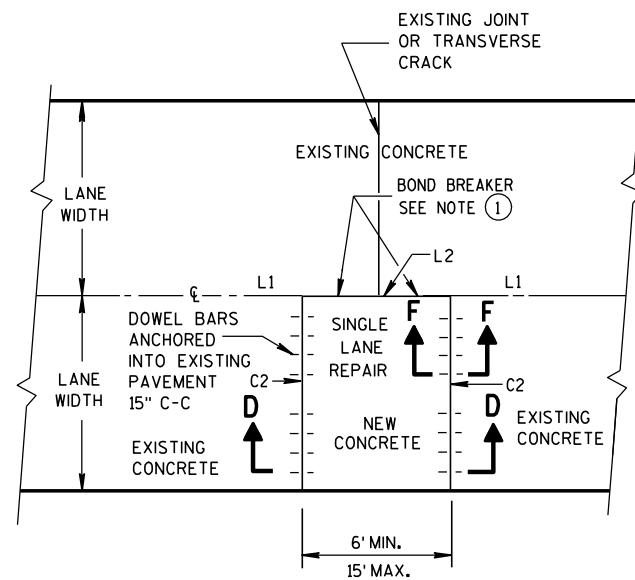
- APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.



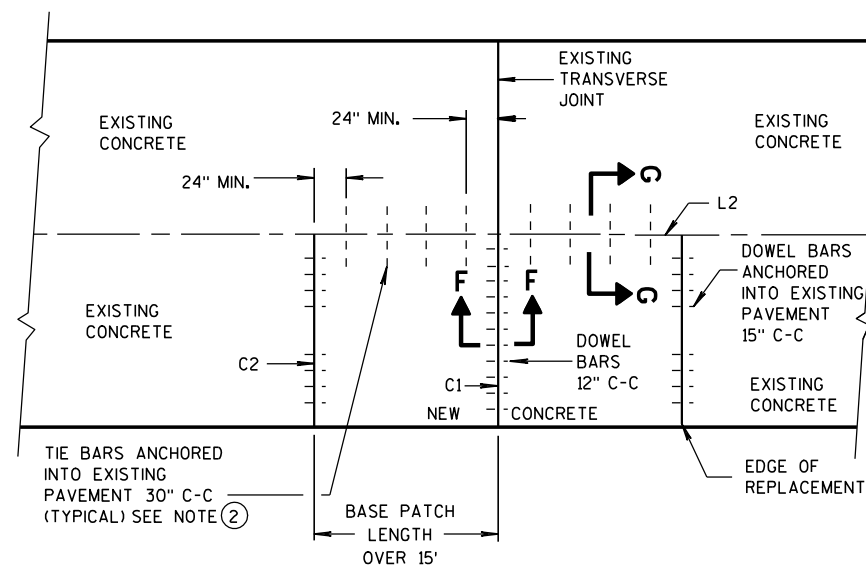
SECTION G-G  
TIE BARS ANCHORED  
INTO EXISTING PAVEMENT

## GENERAL NOTES

- ① USE AN ENGINEER-APPROVED BOND BREAKER FOR SINGLE LANE BASE PATCHES UP TO 15 FEET IN LENGTH.
- ② WITH THE APPROVAL OF THE ENGINEER, FOR SINGLE LANE PAVEMENT REPLACEMENTS LESS THAN 30 FEET IN LENGTH, DRILLED TIE BARS MAY BE INSTALLED ON 6:1 SKEW HORIZONTALLY, DIRECTION OF SKEW ALTERNATING WITH EACH SUCCESSIVE BAR. DRIVE SKEWED TIE BARS TO A DEPTH OF 6 INCHES AND TO SUCH A DIAMETER AS TO PROVIDE A TIGHT DRIVEN FIT.



PLAN VIEW  
SINGLE LANE CONCRETE BASE PATCH  
15' MAXIMUM LENGTH



PLAN VIEW  
SINGLE LANE CONCRETE BASE PATCH  
GREATER THAN 15' IN LENGTH

## BASE PATCHING CONCRETE

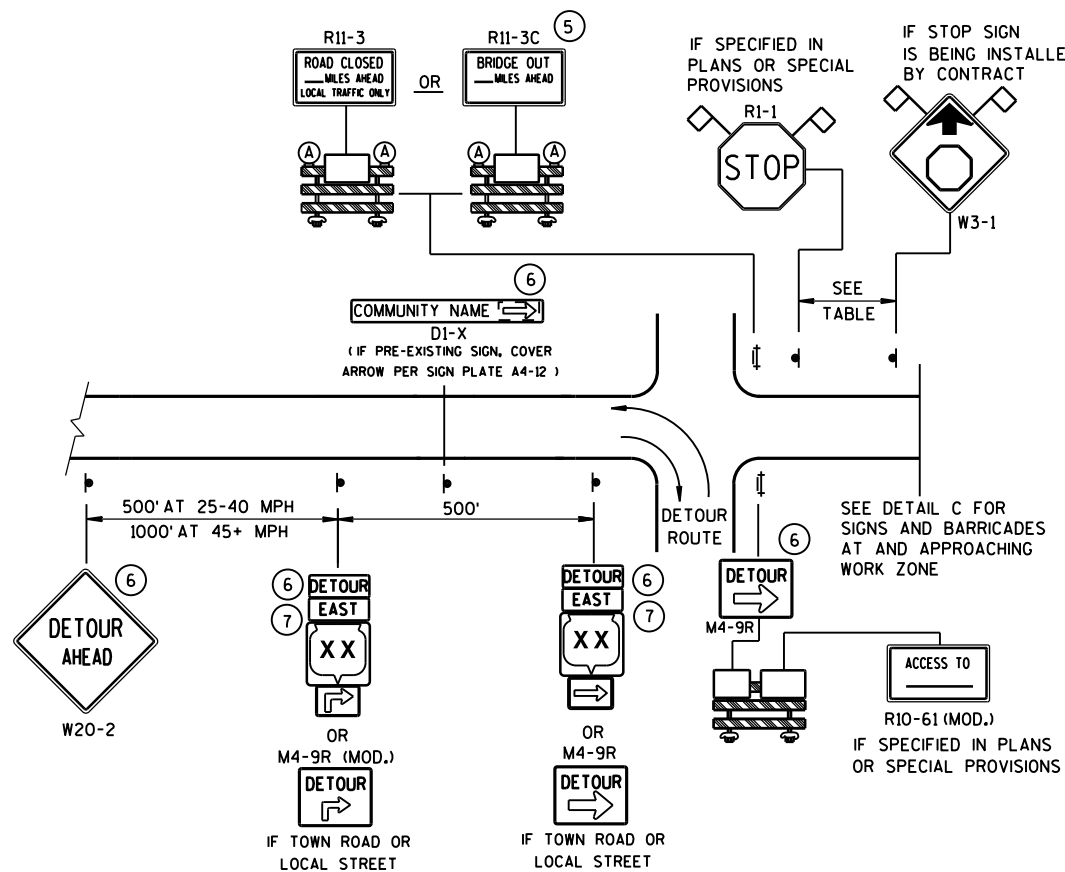
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

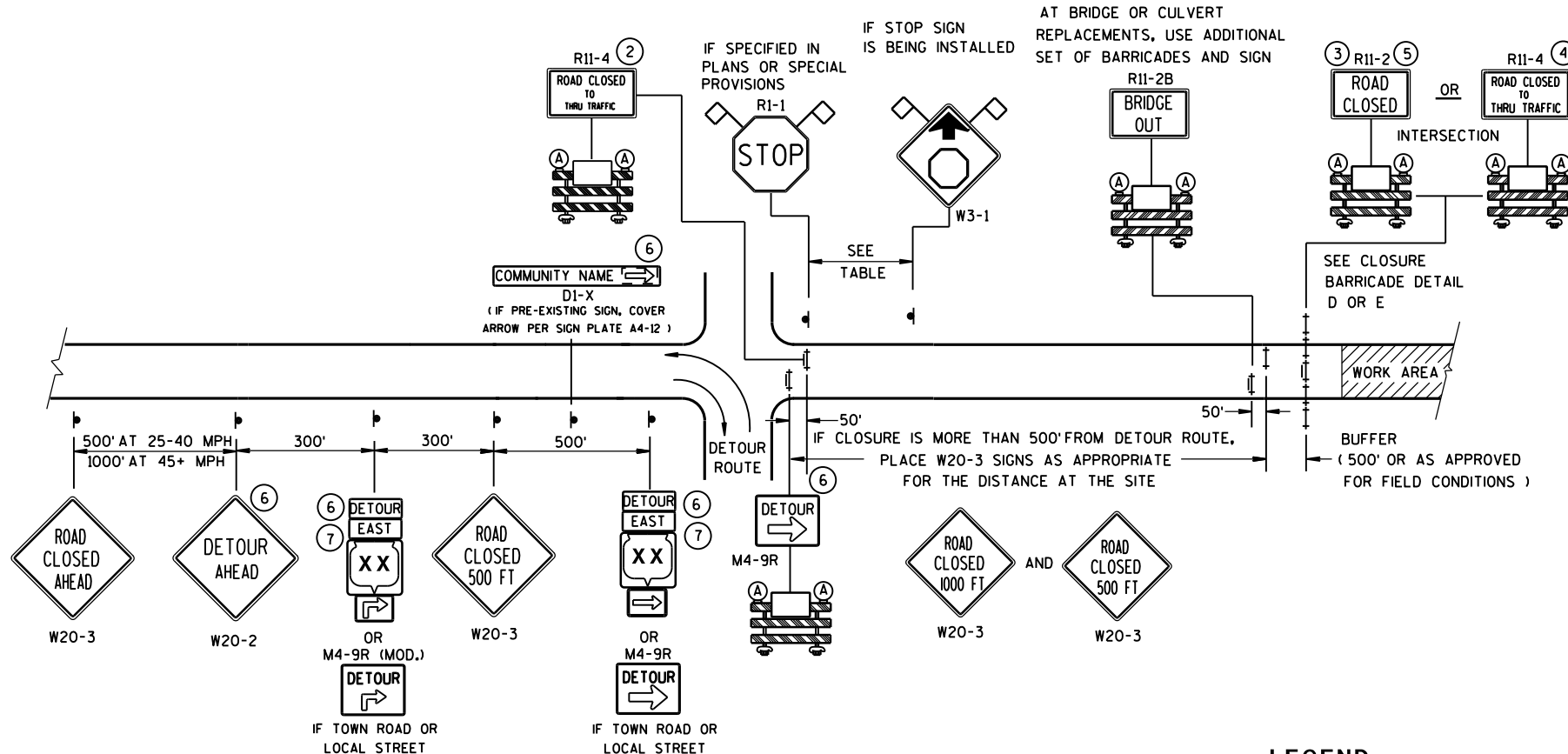
12-11-2009  
DATE

FHWA

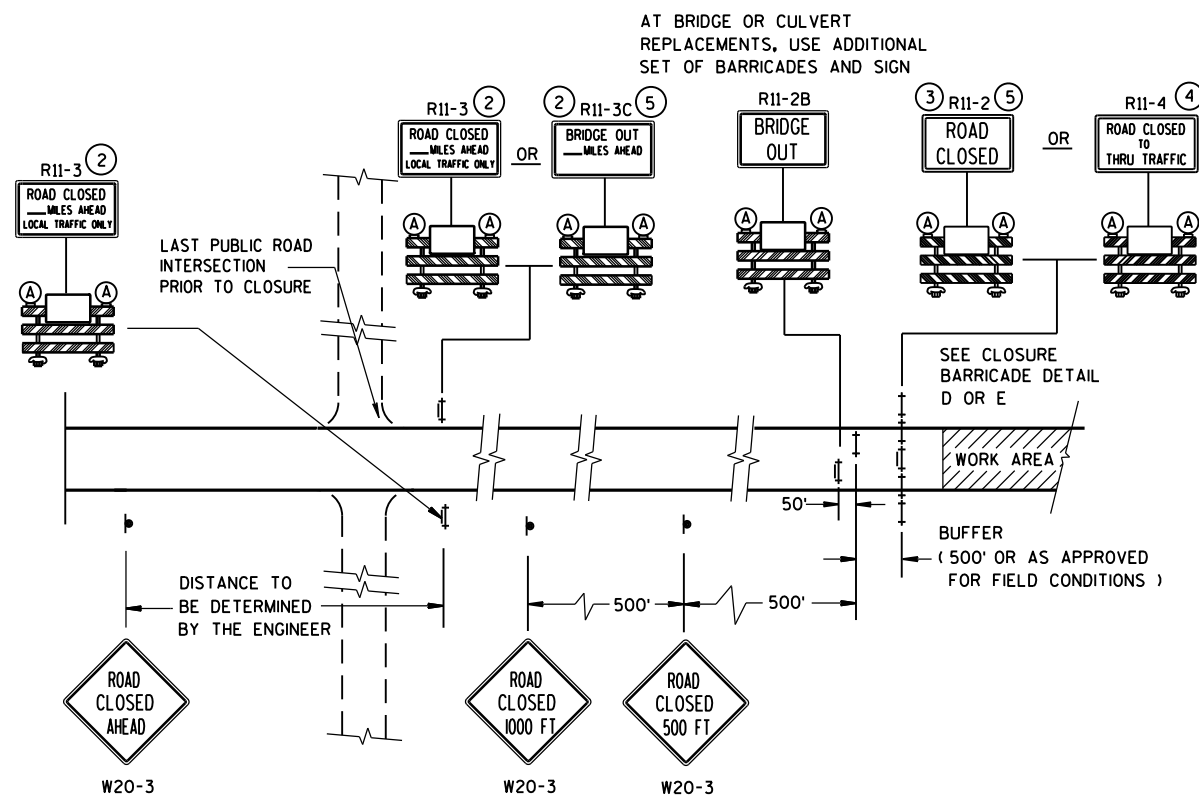
/S/ Deb Bischoff  
PAVEMENT POLICY & DESIGN ENGINEER



DETAIL A  
MAINLINE CLOSURE WITH POSTED DETOUR  
WORK ZONE GREATER THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL B  
MAINLINE CLOSURE WITH POSTED DETOUR  
WORK ZONE LESS THAN 1/2 MILE FROM DETOUR ROUTE (1000 FEET IF URBAN)



DETAIL C  
MAINLINE CLOSURE, NO POSTED DETOUR

LEGEND

- SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)

WORK AREA

DETOUR EAST  
M4-8  
M3-X  
XX OR COUNTY XX OR XX  
M1-4 M1-5A M1-6

M05-1 OR M06-1

FLAGS, 16" X 16" MIN., (ORANGE)

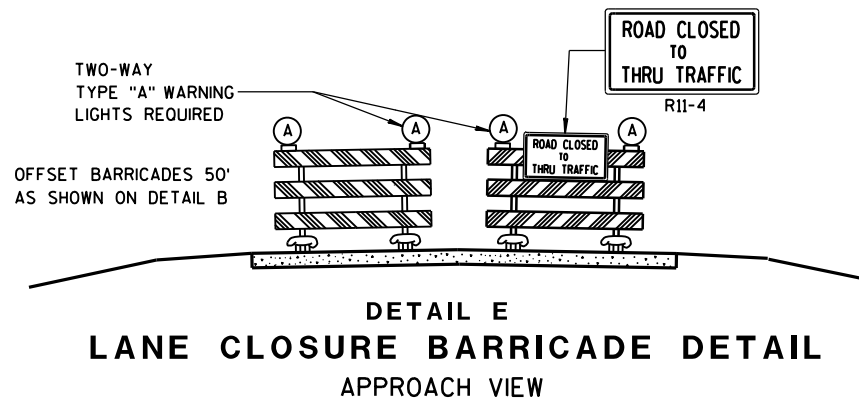
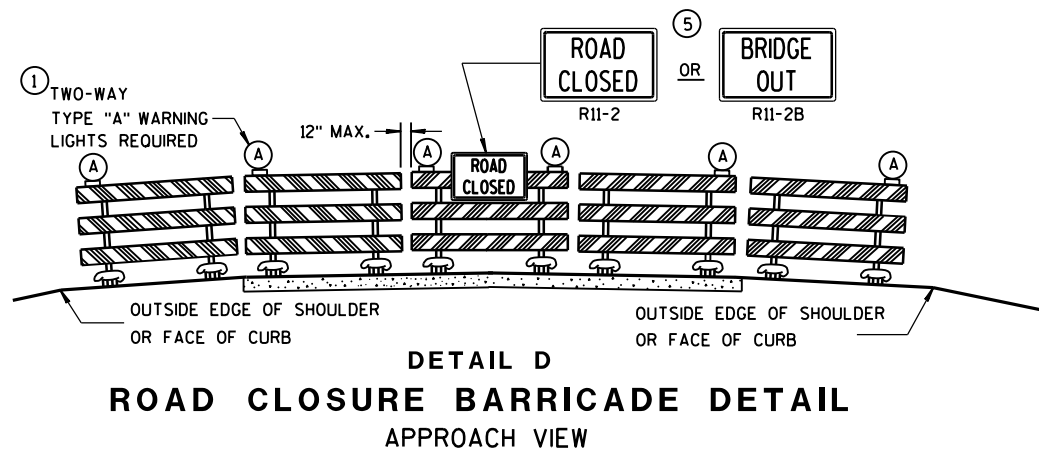
SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

BARRICADES AND SIGNS  
FOR  
MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

8/2013 DATE /S/ Travis Feltes  
STATE TRAFFIC ENGINEER OF DESIGN  
FHWA



SEE SDD 15C2-SHEET "a" FOR LEGEND

### GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

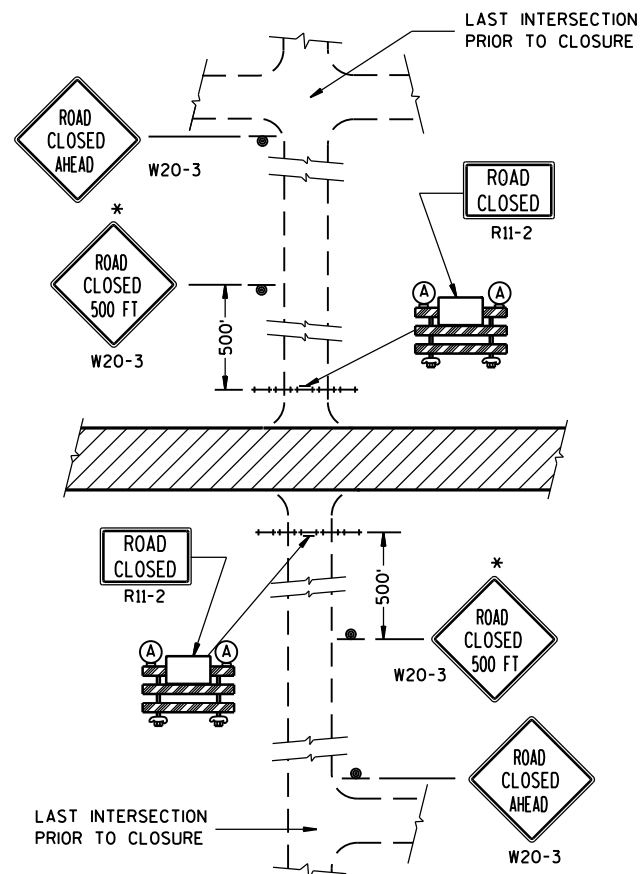
M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

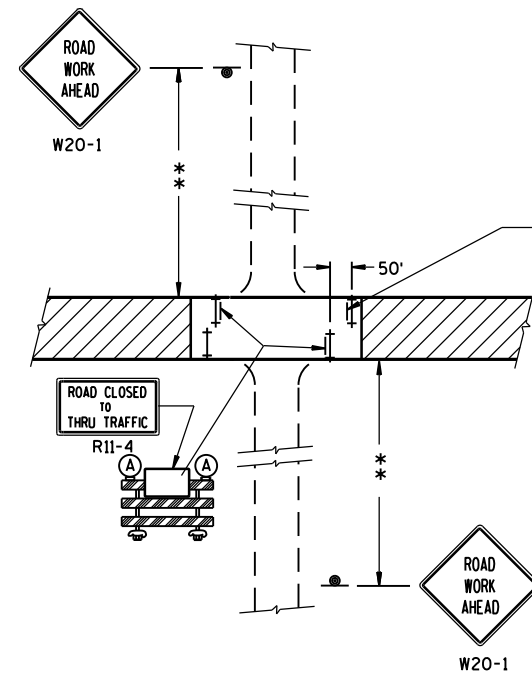
R1-1 SHALL BE 36" X 36".

- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

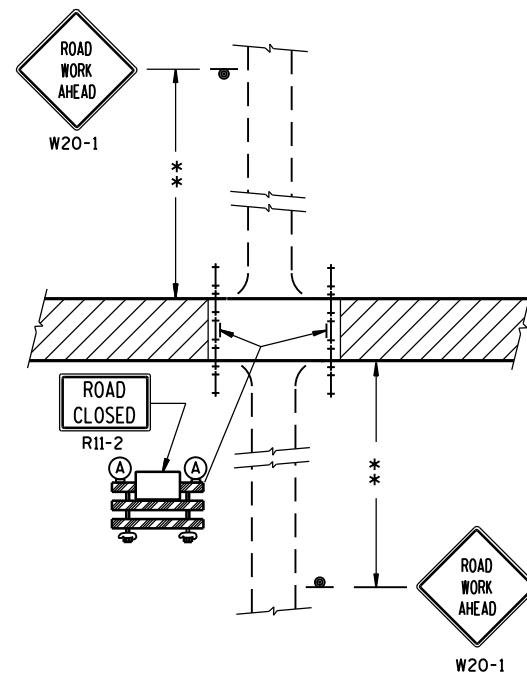
BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
8/2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	



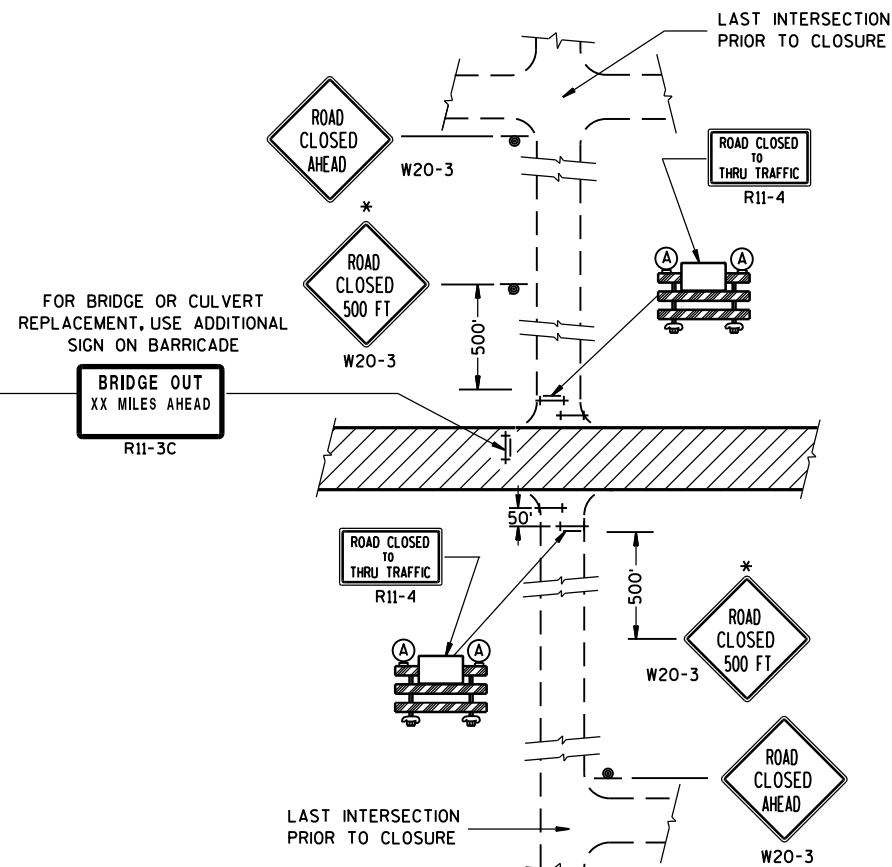
**DETAIL 1**  
(NO ACCESS TO PROJECT)



**DETAIL 3**  
(PUBLIC CROSS-TRAFFIC MAINTAINED. CONTRACTOR, LOCAL BUSINESS AND RESIDENT ACCESS).



**DETAIL 2**  
(PUBLIC CROSS-TRAFFIC MAINTAINED.  
NO ACCESS TO PROJECT).



**DETAIL 4**  
(CONTRACTOR, LOCAL BUSINESS AND  
RESIDENT ACCESS TO PROJECT)

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3 AND R11-4 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-4 AND R11-3 SHALL BE 60" X 30".

\*OMIT THE "ROAD CLOSED 500 FT." SIGN IF THE LAST INTERSECTION IS 500 FT. OR LESS FROM THE WORK ZONE.

\*\*500' MAX. OR AT LAST INTERSECTION WHICHEVER IS CLOSER.

## LEGEND

- ⊙ SIGN ON PERMANENT SUPPORT
- ⊥ TYPE III BARRICADE
- ⊥ TYPE III BARRICADE WITH ATTACHED SIGN
- (A) TYPE "A" WARNING LIGHT (FLASHING)
- ▨ WORK AREA

## BARRICADES AND SIGNS FOR SIDEROAD CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

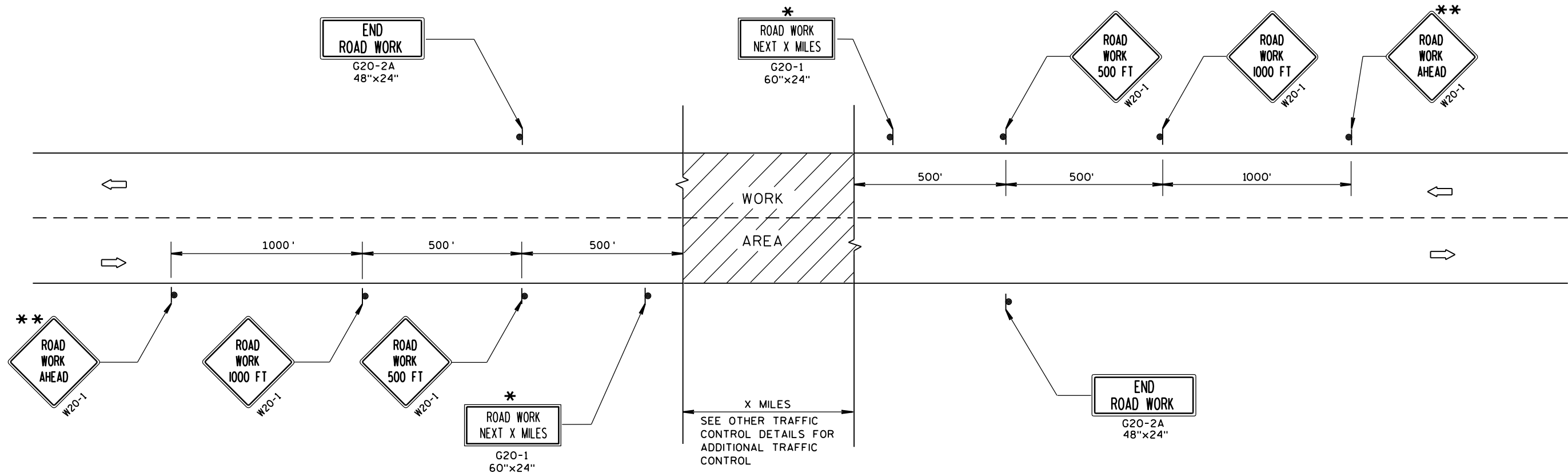
APPROVED

8/2013 /S/ Travis Feltes

DATE STATE TRAFFIC ENGINEER OF DESIGN

FHWA





TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

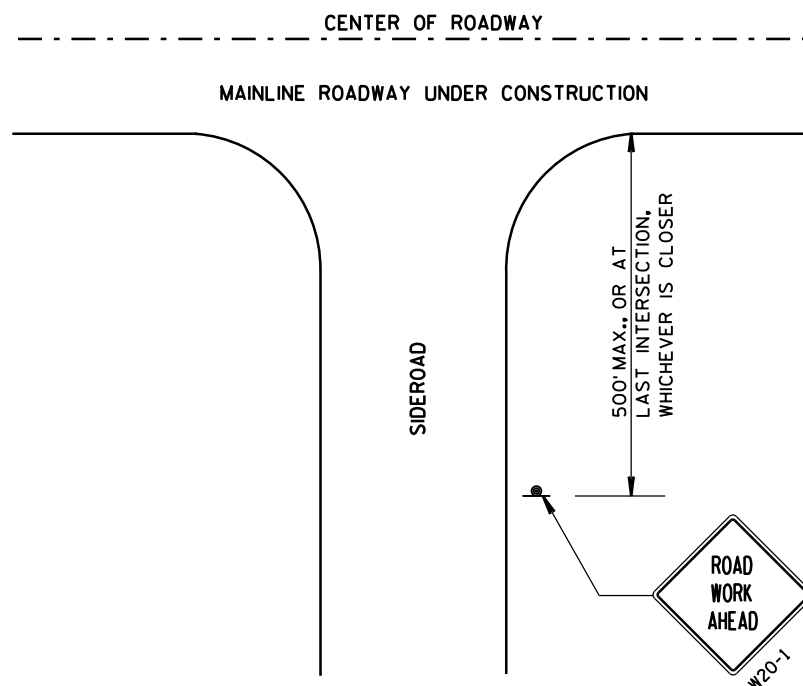
ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

\* OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

\*\* PLACE ADDITIONAL W20-1 "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.



## LEGEND

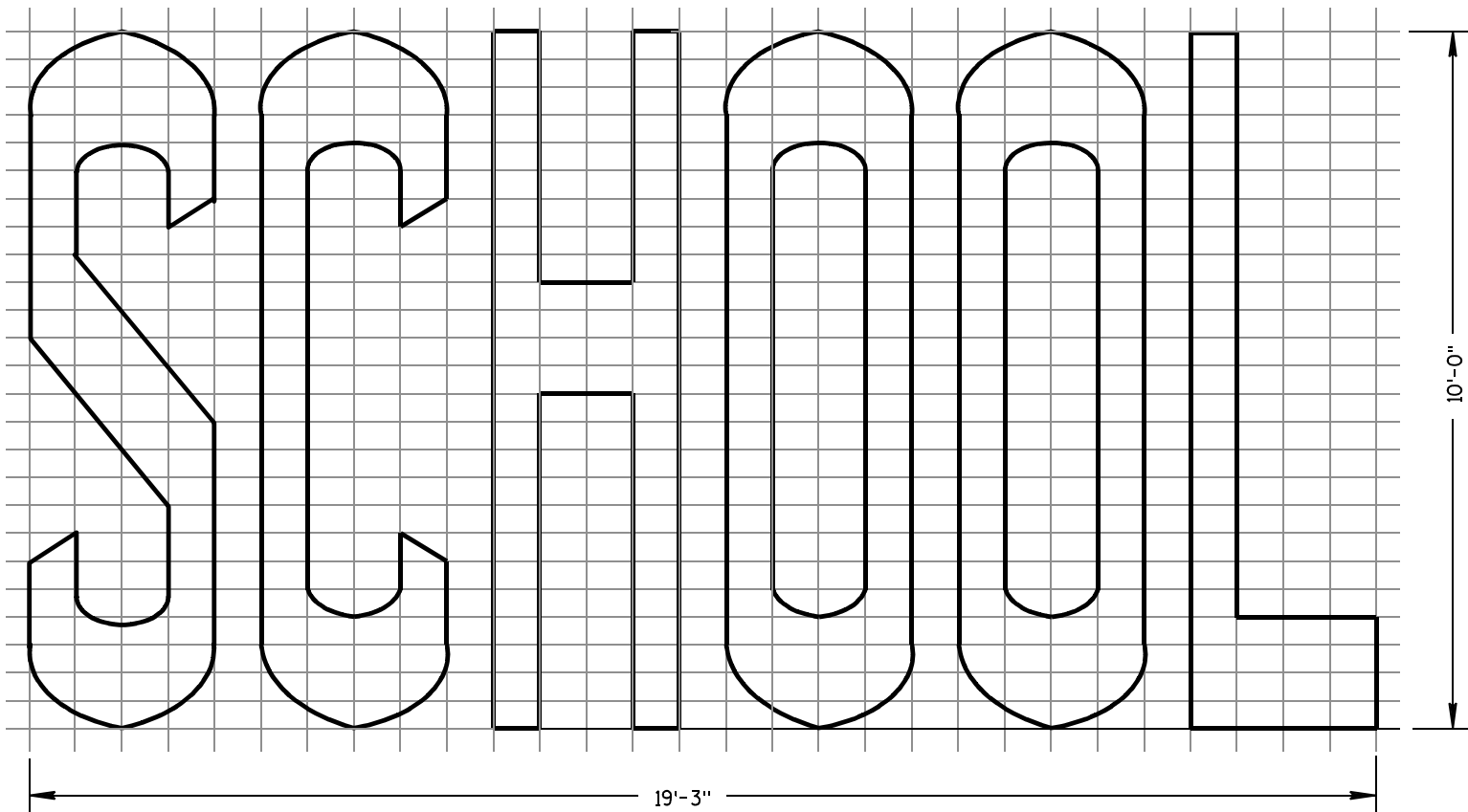
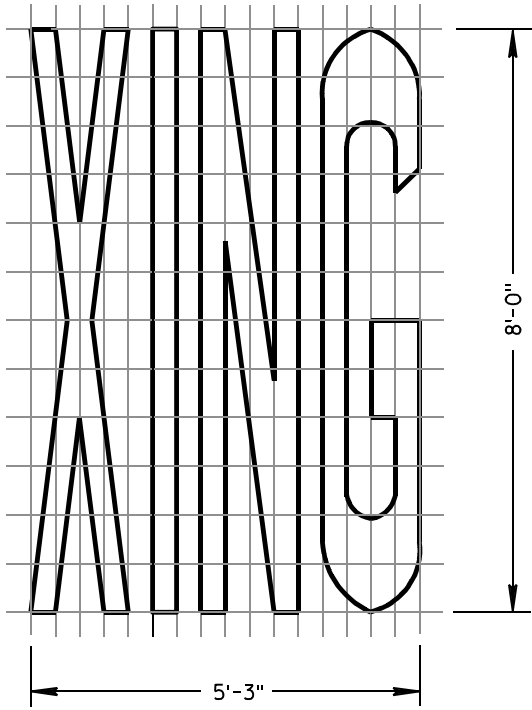
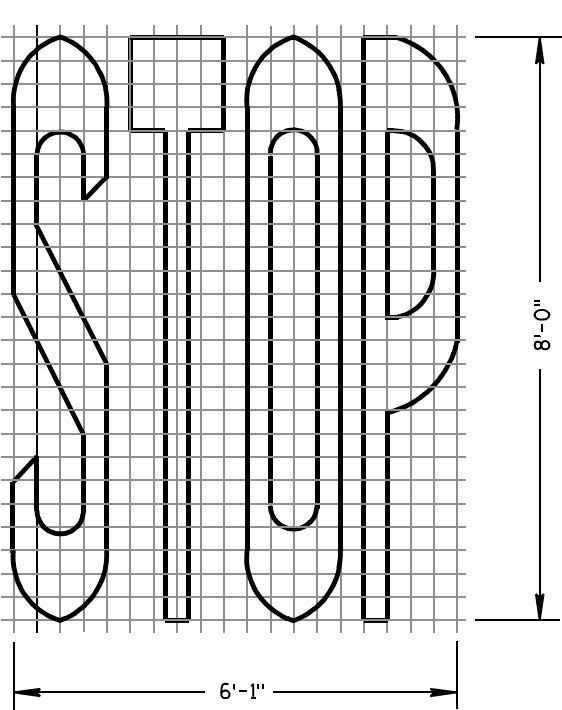
- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M.P.H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 8/2013 DATE	/S/ Travis Feltes STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

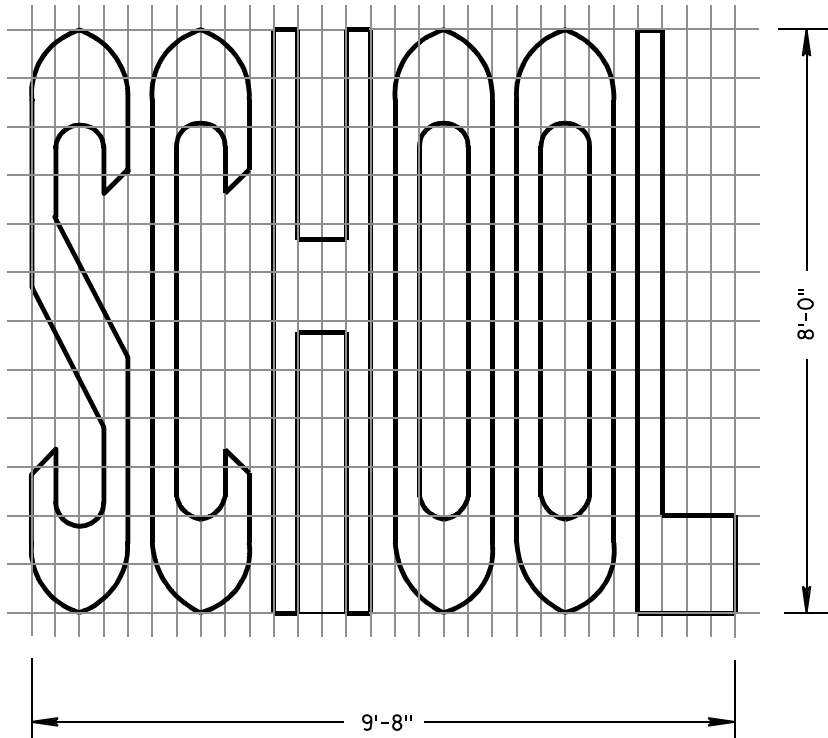
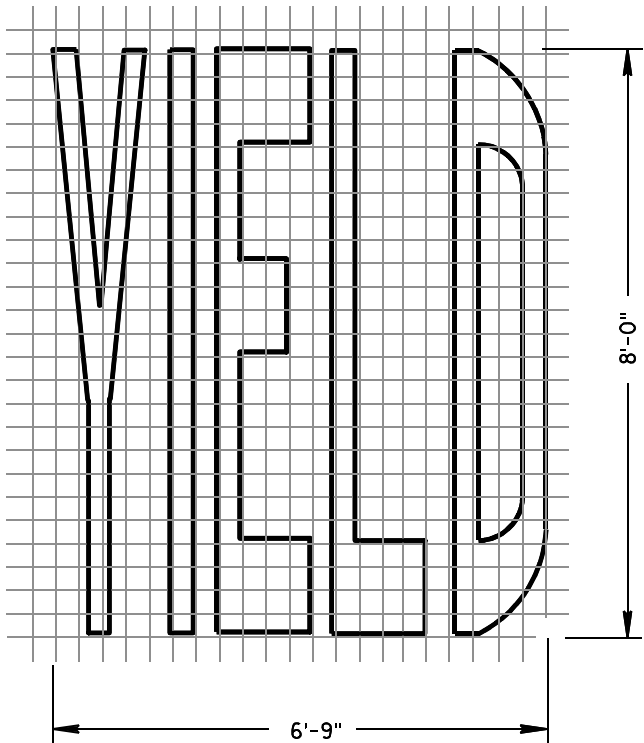
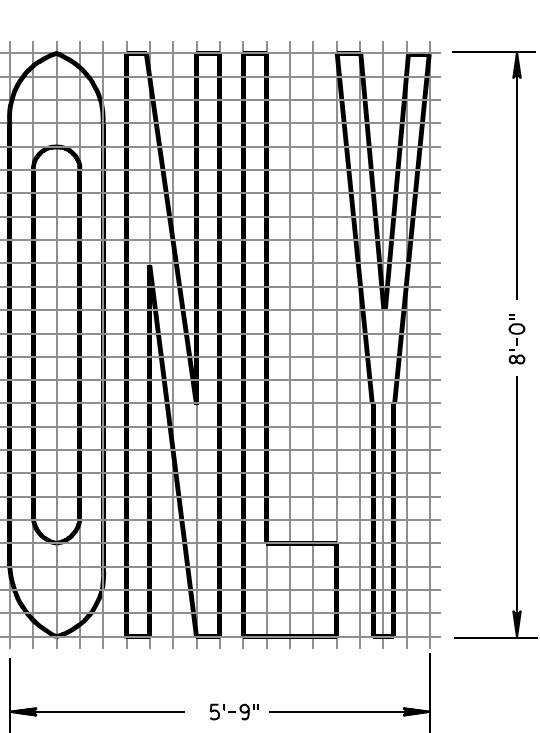
GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

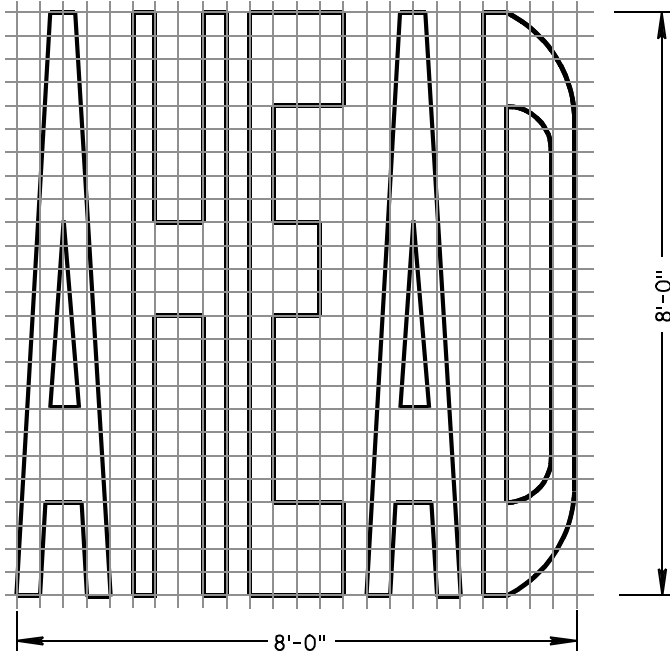
ALL LETTERS, ARROWS AND SYMBOLS SHALL BE IN CONFORMANCE WITH REQUIREMENTS INCLUDED IN "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKING" BOOK BY THE FEDERAL HIGHWAY ADMINISTRATION. ALL LETTERS, ARROWS AND SYMBOLS SHALL BE WHITE AND REFLECTORIZED. SMALL DIFFERENCES IN DIMENSIONS WITHIN THE TOLERANCES OF THAT BOOK ARE ACCEPTABLE.



TWO-LANE



SINGLE-LANE



PAVEMENT MARKING WORDS

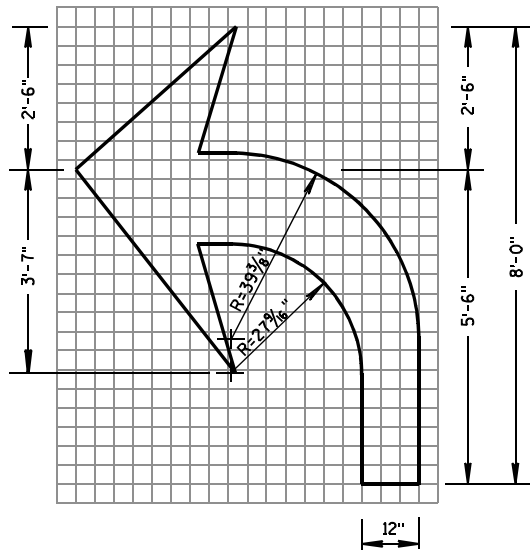
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

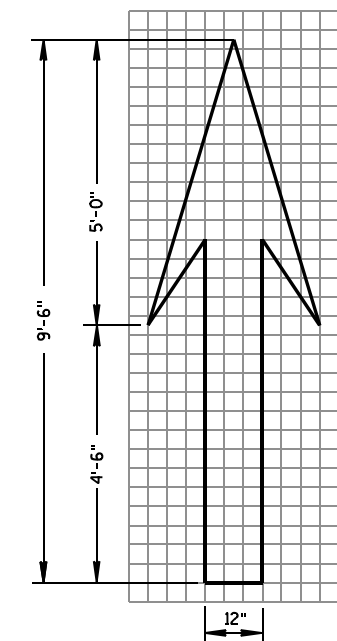
7-1-11  
DATE

/S/ Thomas N. Notbohm  
STATE TRAFFIC ENGINEER OF DESIGN

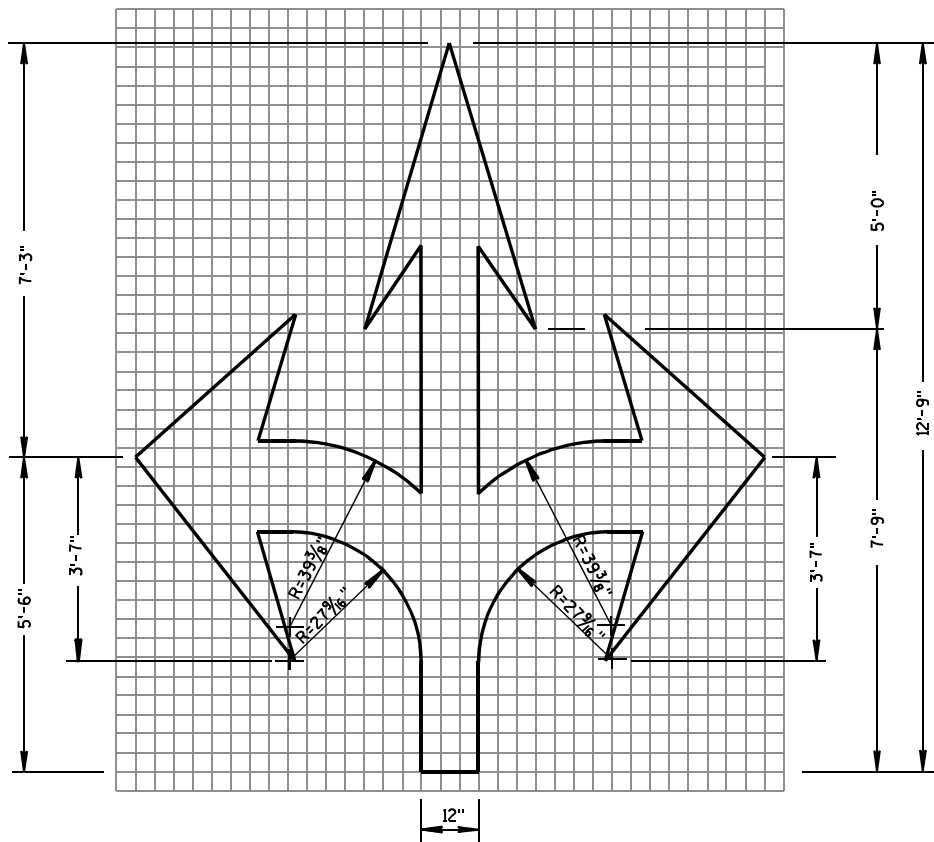
FHWA



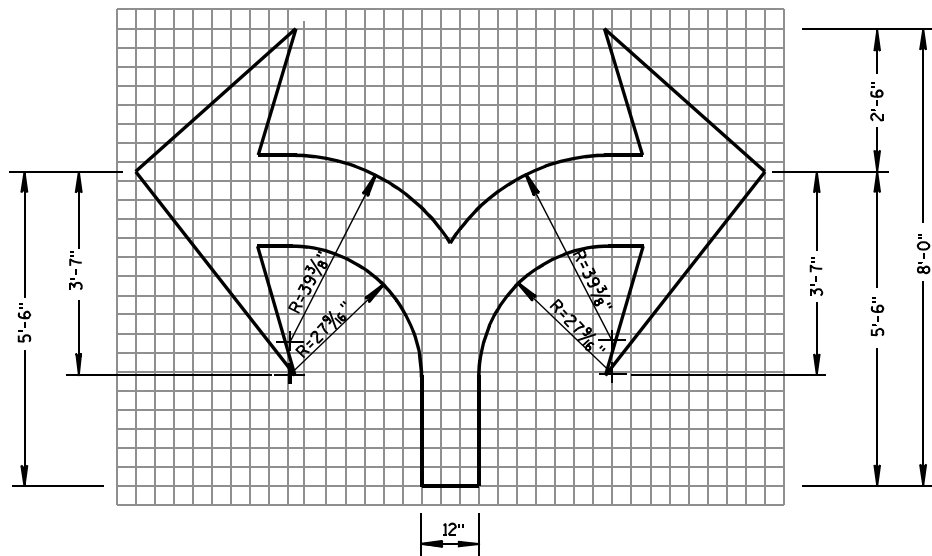
TYPE 2



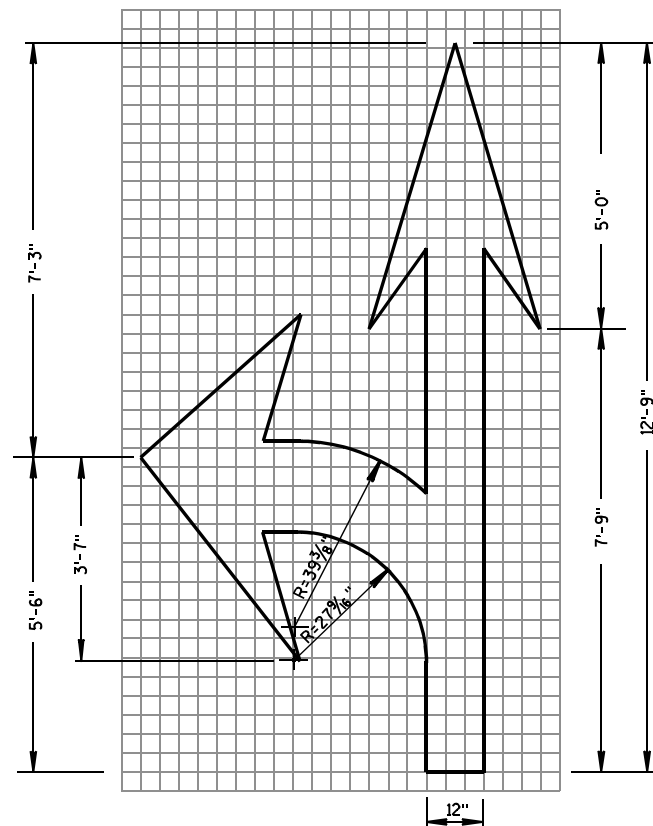
TYPE 1



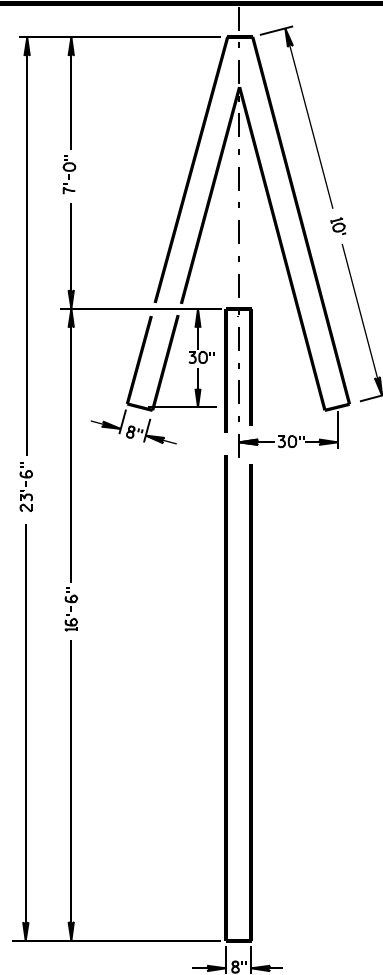
TYPE 6



TYPE 7



TYPE 3

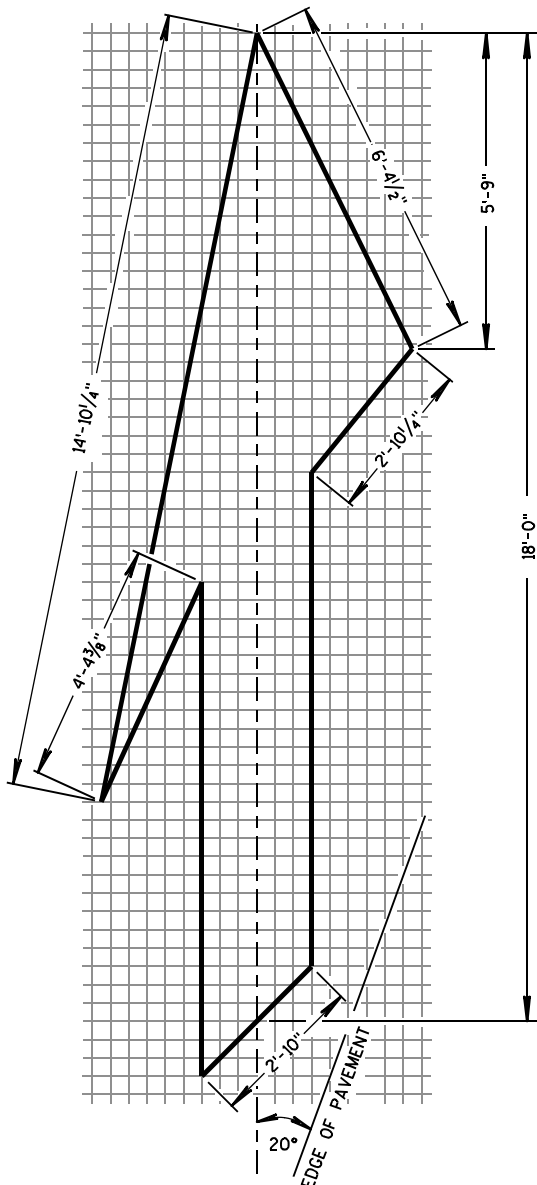


TYPE 4

GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

ALL LETTERS, ARROWS AND SYMBOLS SHALL BE IN CONFORMANCE WITH REQUIREMENTS INCLUDED IN "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKING" BOOK BY THE FEDERAL HIGHWAY ADMINISTRATION. ALL LETTERS, ARROWS AND SYMBOLS SHALL BE WHITE AND REFLECTORIZED. SMALL DIFFERENCES IN DIMENSIONS WITHIN THE TOLERANCES OF THAT BOOK ARE ACCEPTABLE.



TYPE 5 LANE DROP ARROW

PAVEMENT MARKING ARROWS

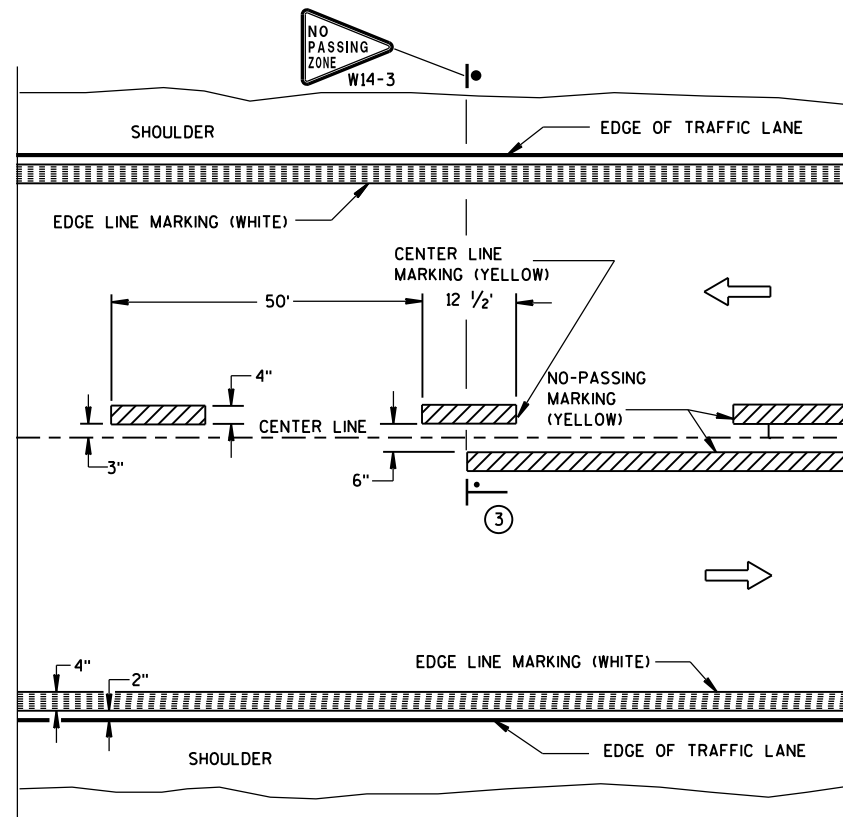
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

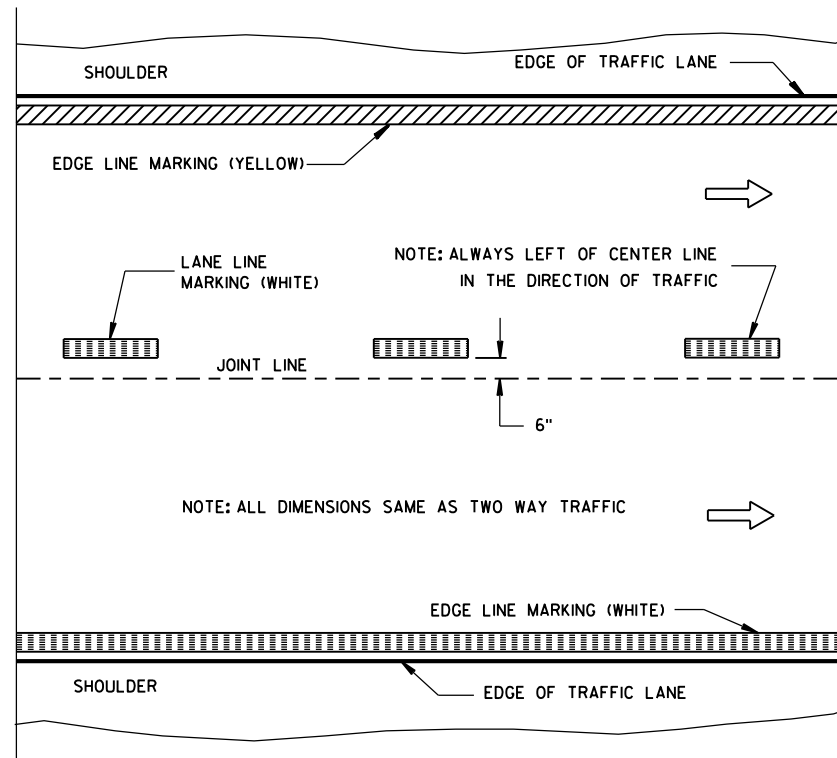
7/1/11  
DATE

/S/ Thomas N. Notbohm  
STATE TRAFFIC ENGINEER OF DESIGN

FHWA

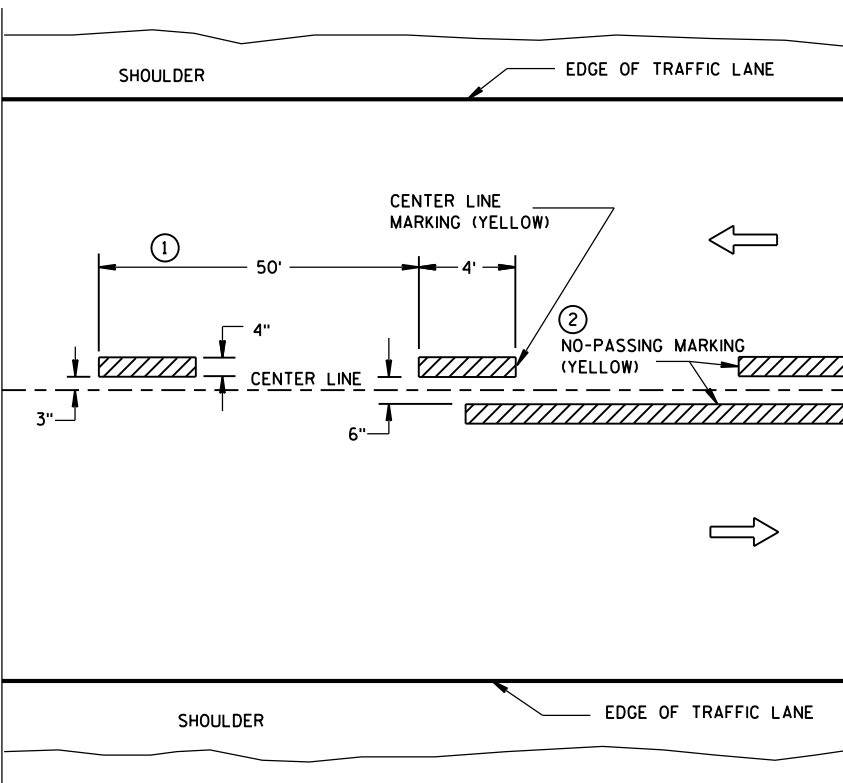


TWO WAY TRAFFIC

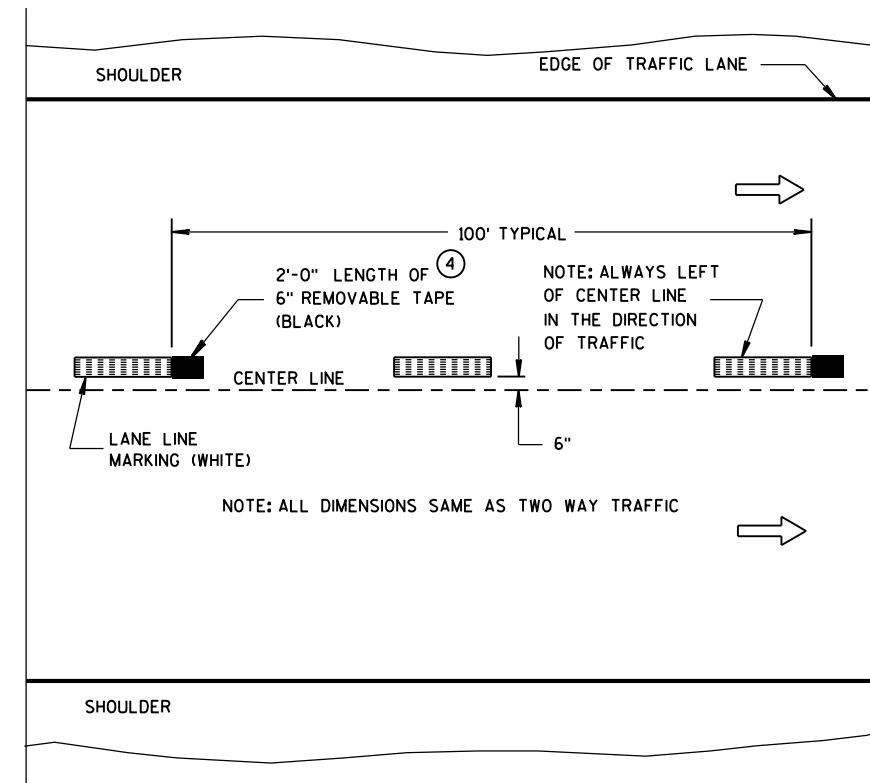


ONE WAY TRAFFIC

## PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING  
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

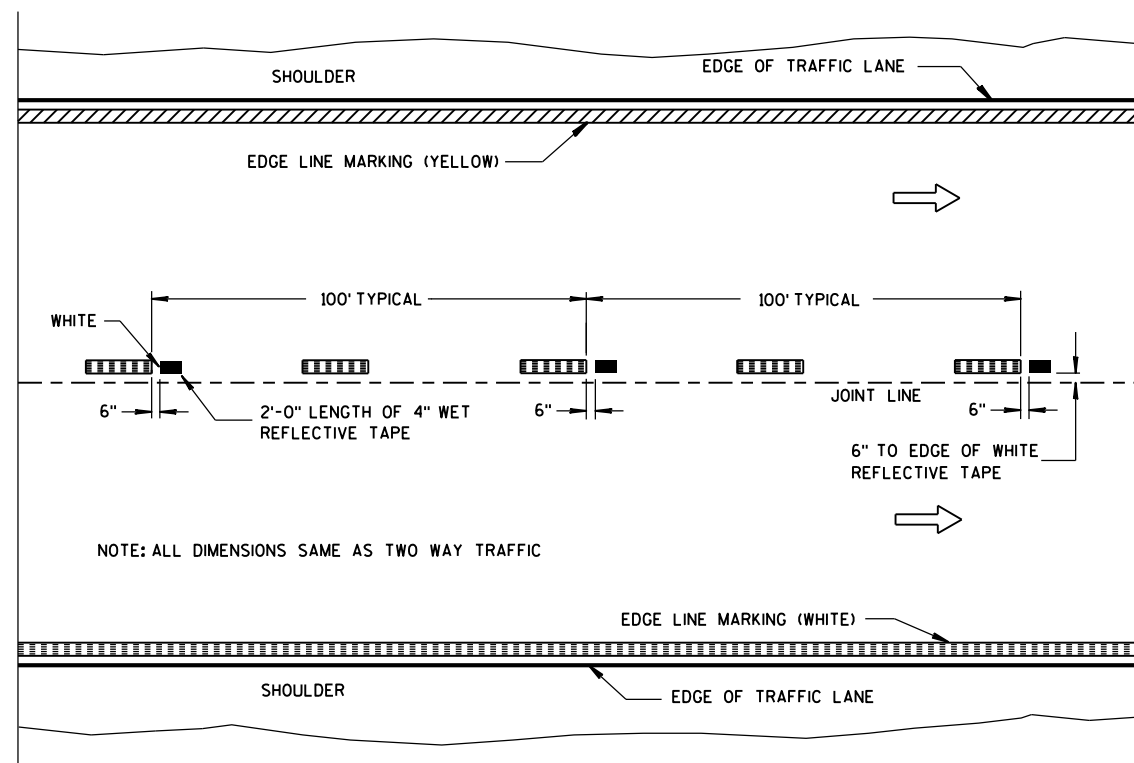
## GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

## NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO  
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

## LEGEND

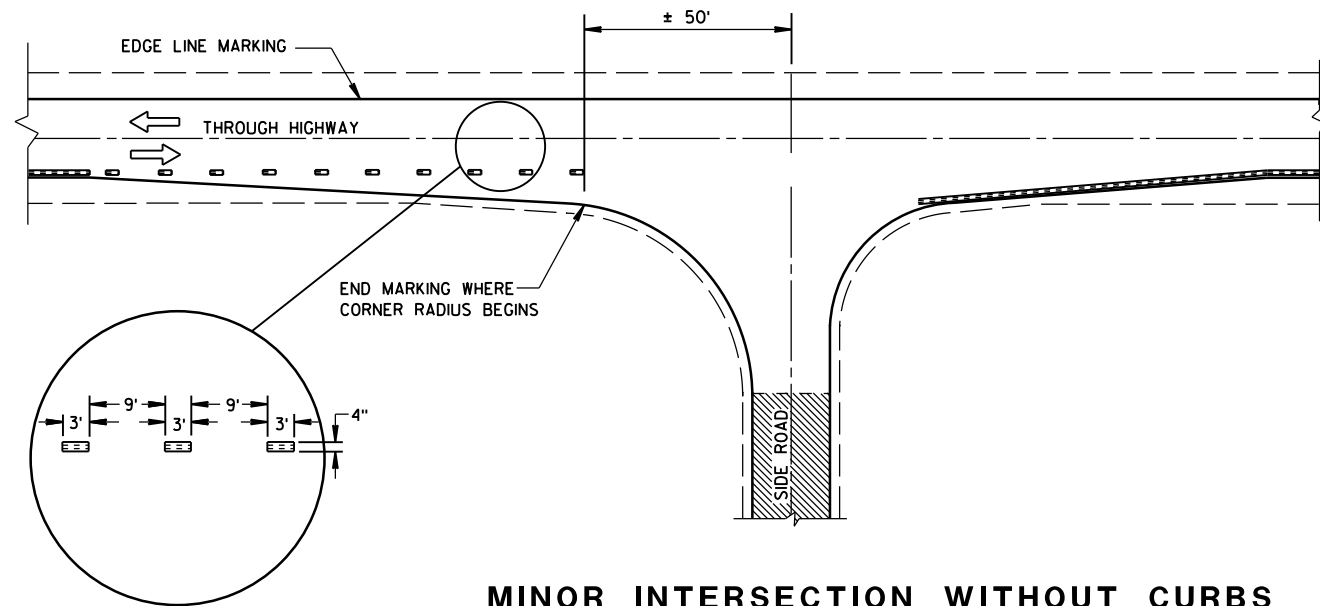
- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING  
(MAINLINE)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
5-13-2013  
DATE  
FHWA

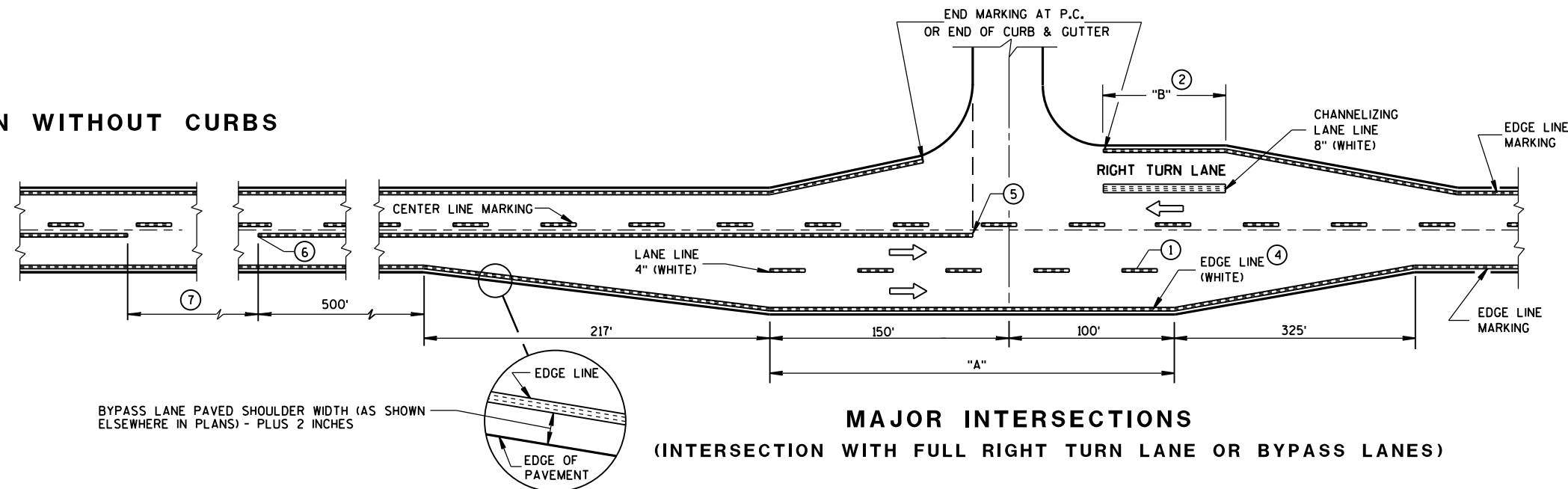
/S/ Travis Feltes  
STATE TRAFFIC ENGINEER



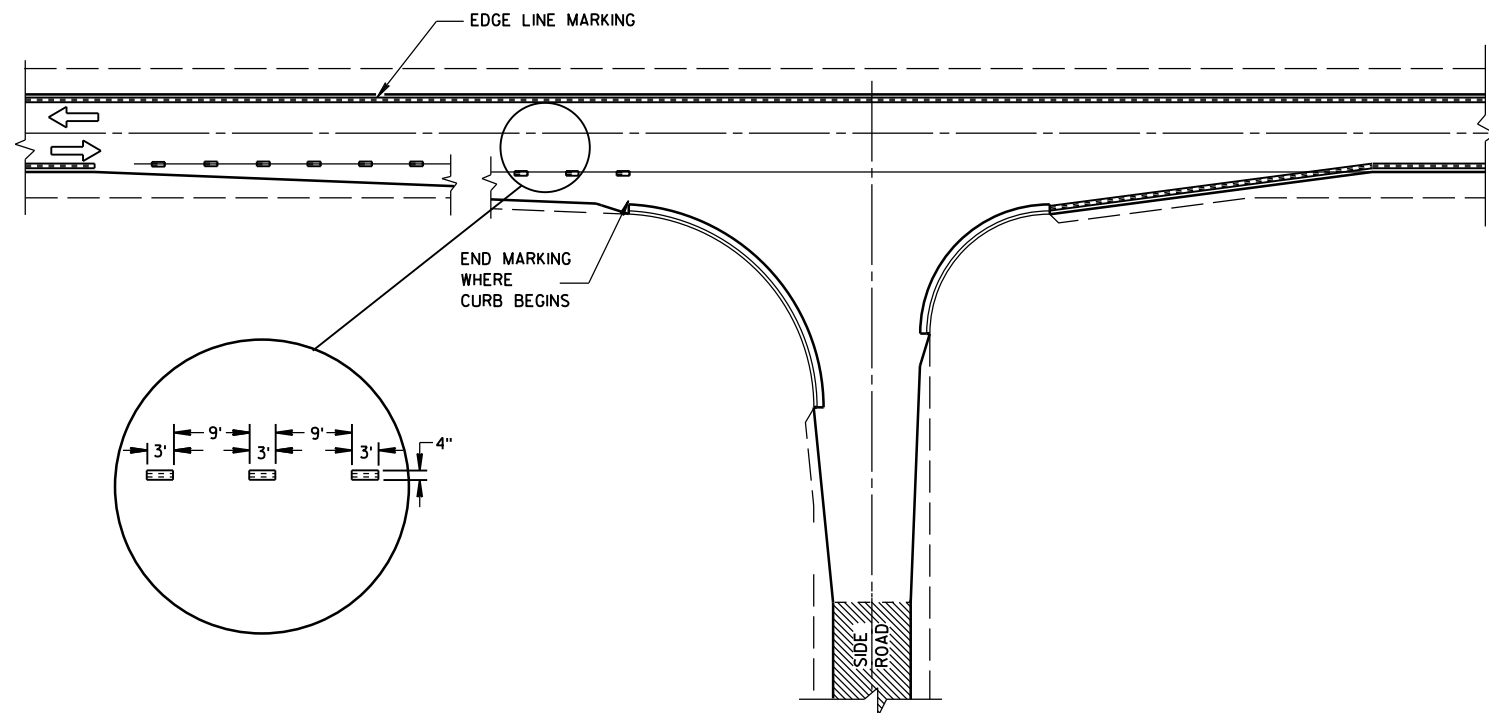
**MINOR INTERSECTION WITHOUT CURBS**

⑦

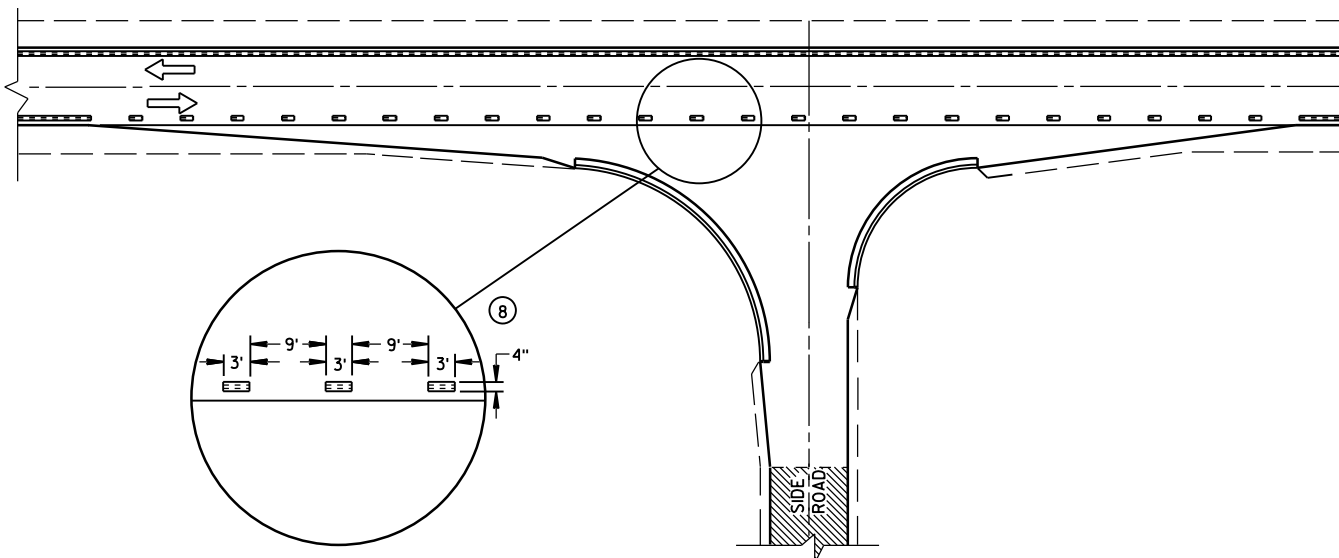
POSTED SPEED (MPH)	MINIMUM DISTANCE BETWEEN ZONES (FEET)
25 - 30	528
35 - 40	528
45 - 50	686
55	792



**MAJOR INTERSECTIONS**  
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANES)



**MINOR INTERSECTION WITH CURBS**  
(TYPICAL MARKING)



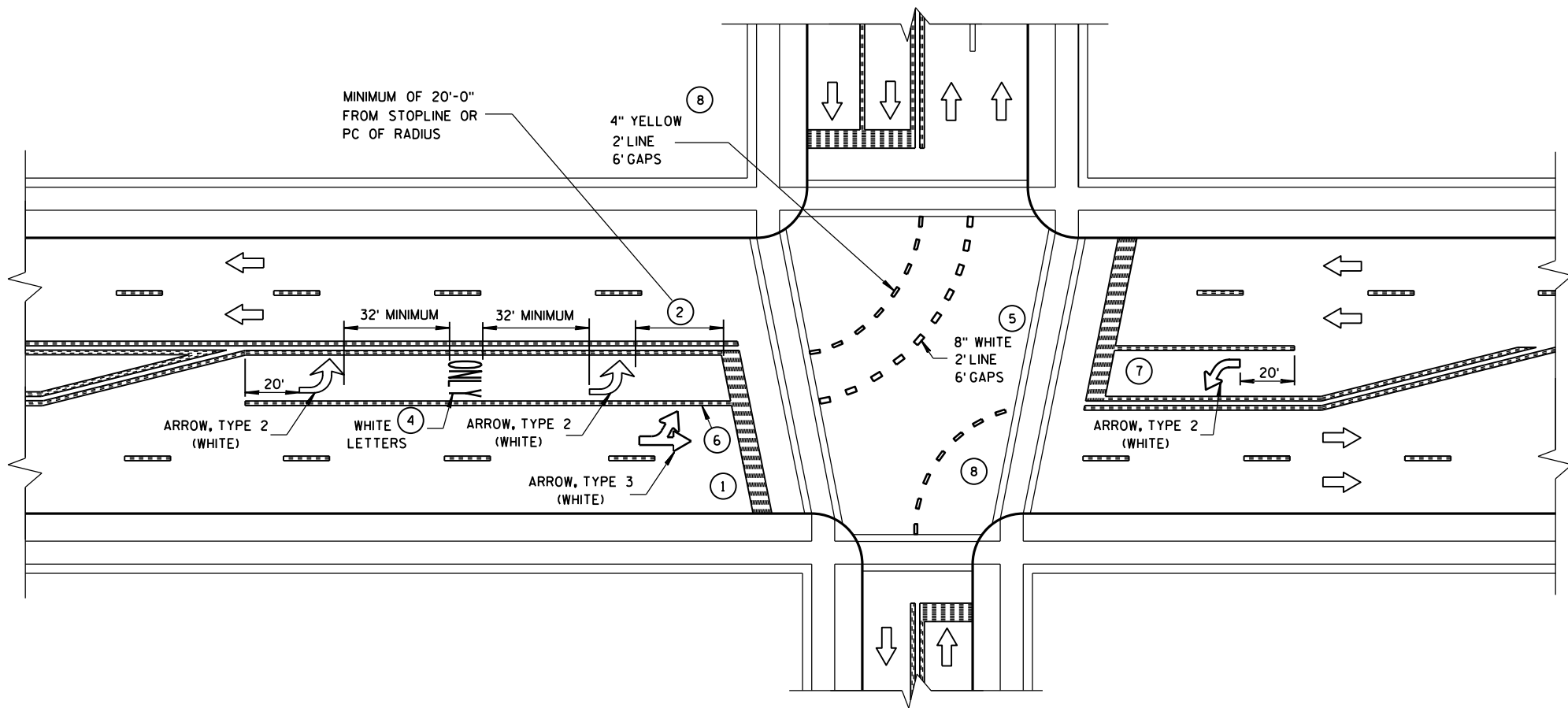
**MINOR INTERSECTION WITH CURBS**  
⑧ (FOR SPECIAL CONDITIONS AS SPECIFIED)

## GENERAL NOTES

- EDGE LINES SHALL BE OMITTED THROUGH INTERSECTIONS. EDGE LINES SHALL BE CONTINUED THROUGH DRIVEWAYS.
- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
  - ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
  - ③ ALTERNATIVE MARKING SHALL BE PROVIDED WHEN SPECIFIED IN THE CONTRACT. TYPICAL SITUATIONS WHERE THIS MARKING MAY BE REQUIRED ARE WHERE THE INTERSECTION IS ON A SHARP HORIZONTAL CURVE OR CREST VERTICAL CURVE IN AN UNLIGHTED AREA SUCH THAT THE EDGE LINE MAY BE MISLEADING TO THE MOTORIST OR DISAPPEAR FROM SIGHT.
  - ④ THE EDGE LINE IN THE TAPER AREAS OF THE BYPASS LANE AND THE BYPASS LANE SHALL BE LOCATED 1-FOOT FROM EDGE OF PAVEMENT TO THE OUTSIDE EDGE OF EDGE LINE.
  - ⑤ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT/SURFACE EDGE EXTENSION.
  - ⑥ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
  - ⑦ IF THE DISTANCE BETWEEN 2 SUCCESSIVE NO-PASSING ZONES IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES, CONNECT THE 2 ZONES.
  - ⑧ 3' LINE 9' GAP, EXCEPT RETRACE THE EXISTING LINE - GAP PATTERN WHERE EXISTING MARKINGS ARE IN PLACE.
- ARROW SYMBOL ( → ) SHOWS DIRECTION OF TRAVEL

PAVEMENT MARKING  
(INTERSECTIONS)

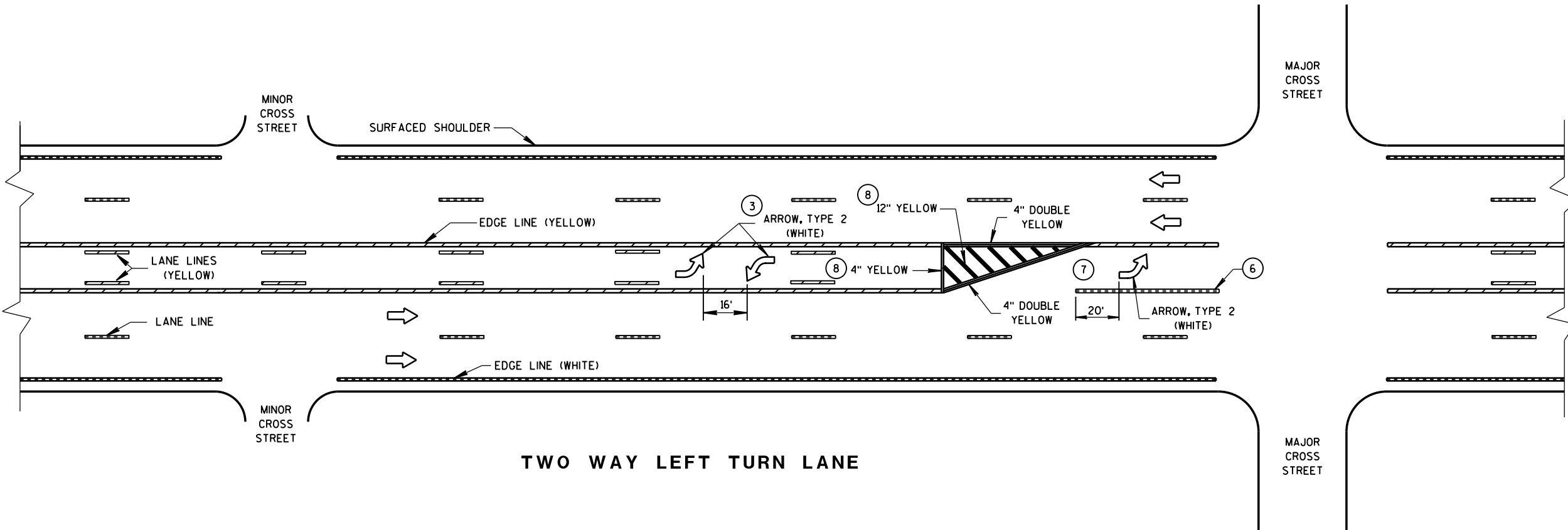
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



GENERAL NOTES

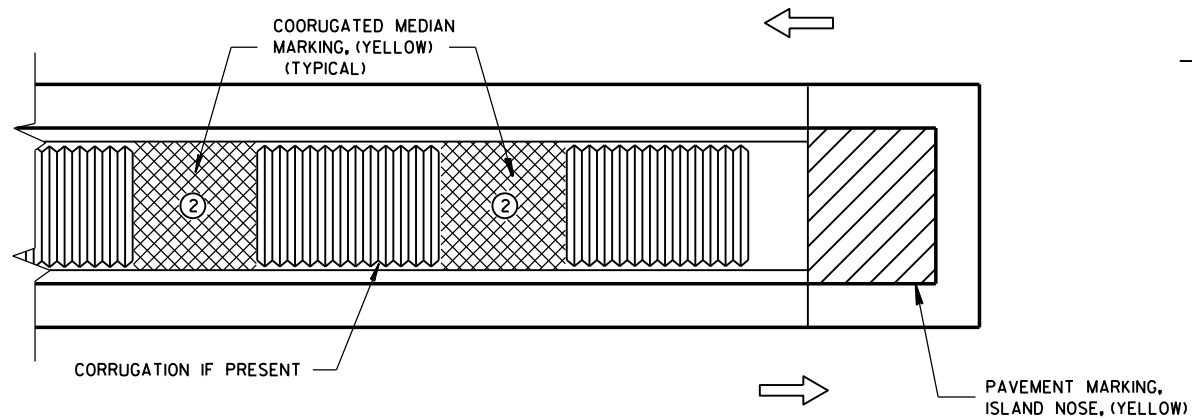
- 1 STOP BAR IS REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.
- 2 DISTANCE MAY BE ADJUSTED TO ACCOMODATE SHORT LEFT TURN LANES. AS APPROVED BY THE ENGINEER.
- 3 A SET OF ARROWS IS REQUIRED EVERY 400 FEET OR NEAR INTERSECTIONS OR DRIVEWAYS WITH TURNING TRAFFIC.
- 4 ADD EXTRA SETS OF ONE ARROW AND ONE ONLY PER 160 FEET OR WHEN ON A CURVE.
- 5 8" WHITE WITH 2' LINE 6' GAPS FOR DUAL TURN LANE.
- 6 8" WHITE
- 7 ADD SECOND ARROW WHEN TURN BAY IS GREATER THAN OR EQUAL TO 108 FEET.
- 8 REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.

NOTE:  
ARROW SYMBOL (➡)  
SHOWS DIRECTION OF TRAVEL

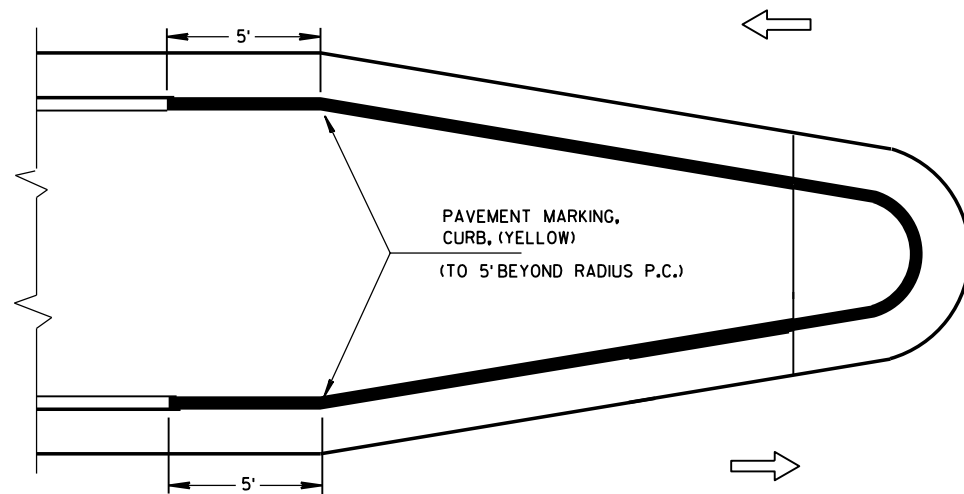


PAVEMENT MARKING  
(LEFT TURN LANE)

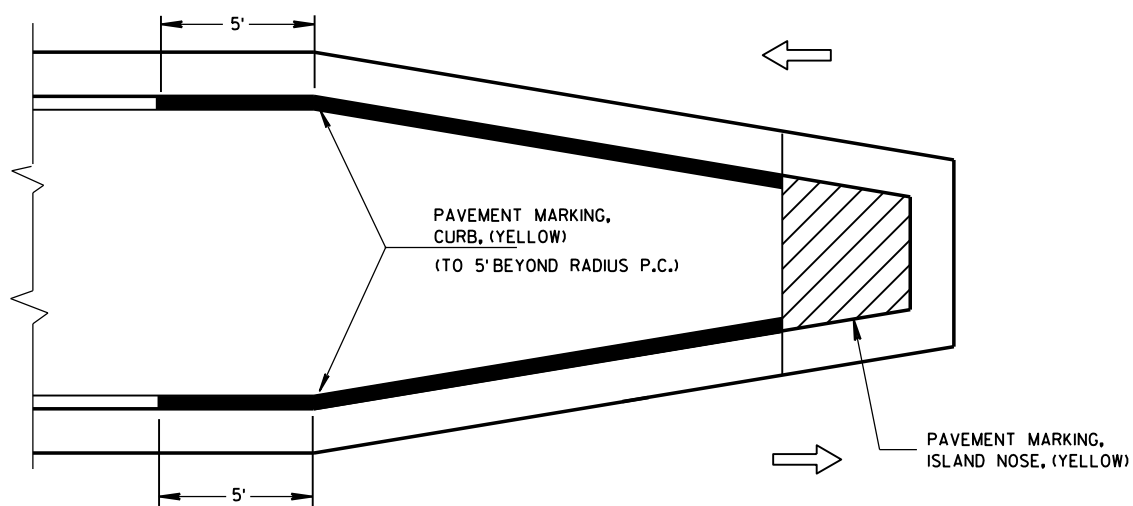
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



**MEDIAN ISLAND WITH SQUARE BLUNT NOSE**

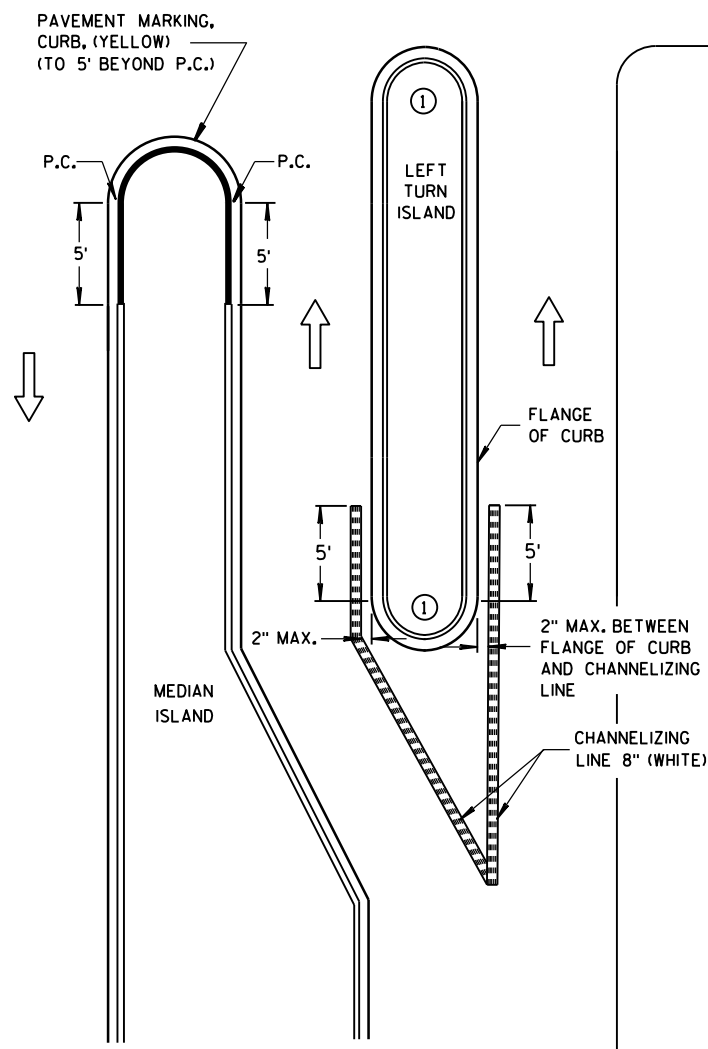


**MEDIAN ISLAND WITH ROUND BLUNT NOSE**



**MEDIAN ISLAND WITH SLOPED NOSE**

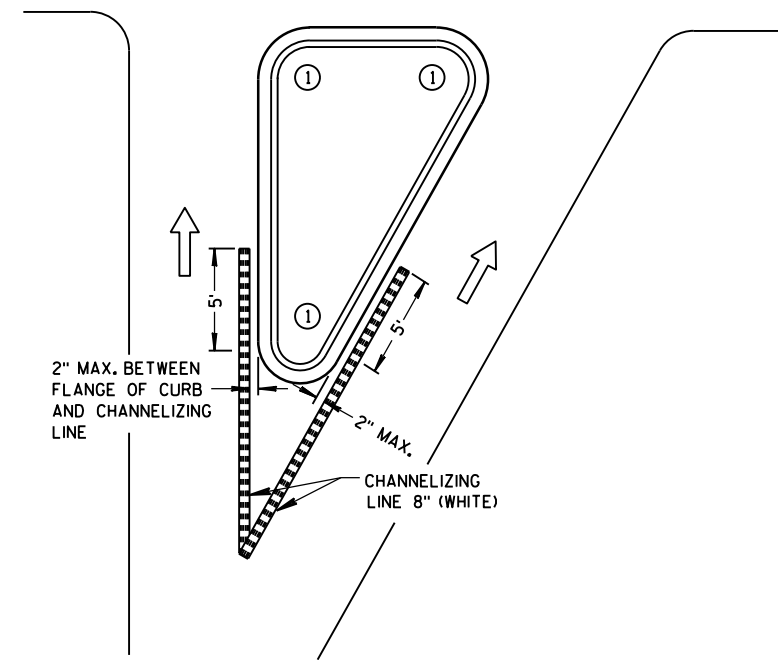
**TYPICAL PLACEMENT OF PAVEMENT MARKING ON MEDIAN ISLANDS**



**LEFT TURN & MEDIAN ISLAND**

## GENERAL NOTES

- DO NOT MARK CURB NOSES THAT SEPARATE LANES OF TRAFFIC TRAVELING IN THE SAME DIRECTION.
- WHEN CONCRETE CORRUGATED MEDIAN IS CONSTRUCTED TO SEPARATE TRAFFIC OPERATING IN THE OPPOSING DIRECTION YELLOW PAVEMENT MARKING SHALL BE APPLIED TO THE FLAT PORTION OF THE CONCRETE CORRUGATED MEDIAN, THE ITEM OF PAVEMENT MARKING, CONCRETE CORRUGATED MEDIAN, WILL BE MEASURED IN PLACE AND ACCEPTED IN ACCORDANCE WITH THE CONTRACT AND PAID FOR AT THE CONTRACT UNIT PRICE PER SQUARE FOOT.



**RIGHT TURN ISLAND**





## LEGEND

- ISLAND NOSE MARKING
- CURB MARKING
- CORRUGATED MEDIAN MARKING
- DIRECTION OF TRAVEL

**PAVEMENT MARKING (ISLANDS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

LEGEND

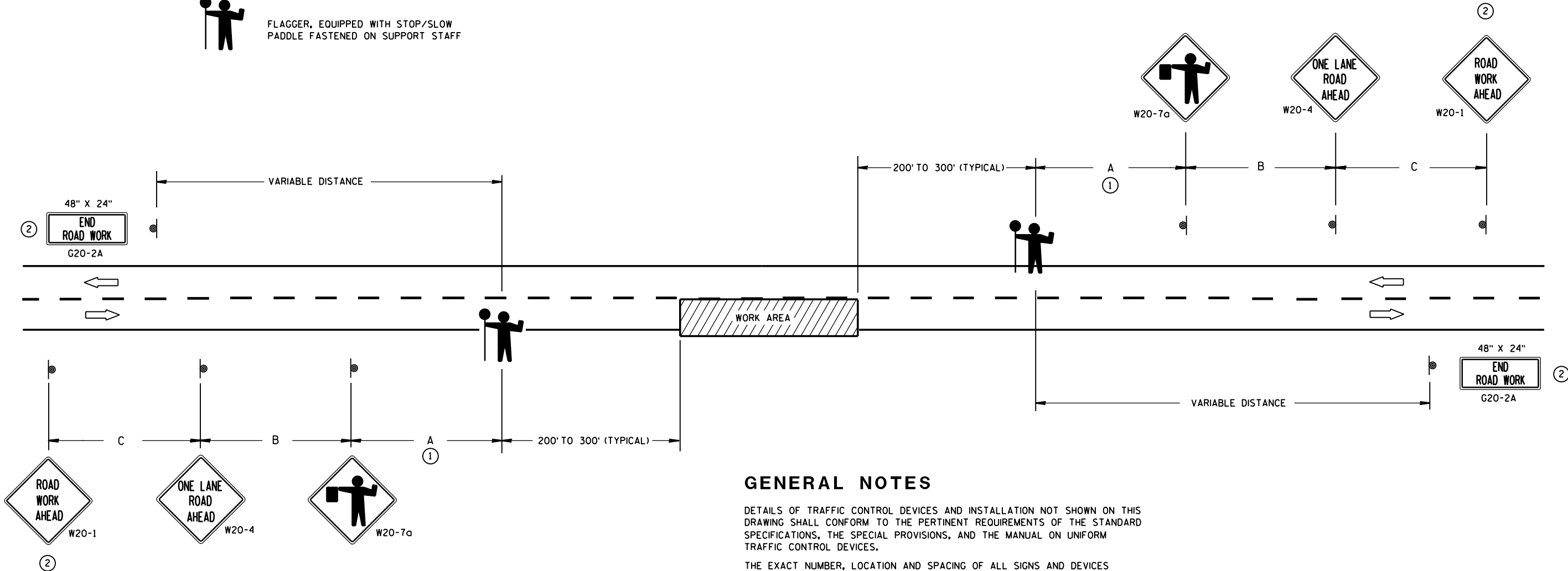
-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

SIGN SPACING TABLE

SPEED LIMIT	SIGN SPACING A,B,C
25-35 MPH	200'
35-40 MPH	350'
45-55 MPH	500'



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, COVER OR REMOVE ALL TEMPORARY TRAFFIC CONTROL SIGNS.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

- ① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
8/2013 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA



GENERAL NOTES

ORIENT ANCHOR BOLTS IN FOOTING AND PROVIDE ANCHOR BOLT STICK OUT ABOVE TOP OF CONCRETE FOOTING BASE PER FABRICATION DRAWING.

BENDING DIMENSIONS FOR REINFORCING BARS ARE OUT TO OUT.

USE 3" CLEAR FOR ALL REINFORCEMENT UNLESS NOTED OTHERWISE.

SIGN SUPPORTS SHALL BE LOCATED NORMAL TO ROADWAY.

THE CONTRACTOR IS RESPONSIBLE FOR MAKING HIS OWN DETERMINATION AS TO THE TYPE AND LOCATION OF UNDERGROUND UTILITIES AS MAY BE NECESSARY TO AVOID DAMAGE THERETO.

WELDING OF ANCHOR BOLTS TO THE CAGE IS UNACCEPTABLE. TEMPLATES SHALL BE USED.

BAR CAGE TO BE ASSEMBLED USING TIE WIRES ONLY, NO WELDING.

BASES (SHAFT) SHALL BE EXCAVATED BY THE USE OF A CIRCULAR AUGER. IF A BASE REQUIRES A DEEP FORM BECAUSE OF LOOSE SOIL, THE FORM SHALL BE REMOVED BEFORE BACK FILLING AROUND THE BASE. ANY REQUIRED BACKFILL SHALL BE WELL COMPACTED IN LAYERS OF 1 FOOT OR LESS. COMPACTION SHALL BE BY MECHANICAL MEANS. CARE SHALL BE TAKEN SO NO DAMAGE OCCURS TO THE CONCRETE BASE DURING COMPACTION.

EXCAVATION OF MATERIALS NOT OCCUPIED BY CONCRETE SHALL BE MINIMIZED TO REDUCE DISTURBANCE OF THE SURROUNDING SOILS.

THE BOTTOM OF THE DRILLED HOLE SHALL BE FIRM AND THOROUGHLY CLEANED SO NO LOOSE OR COMPRESSIBLE MATERIALS ARE PRESENT AT THE TIME OF THE CONCRETE PLACEMENT.

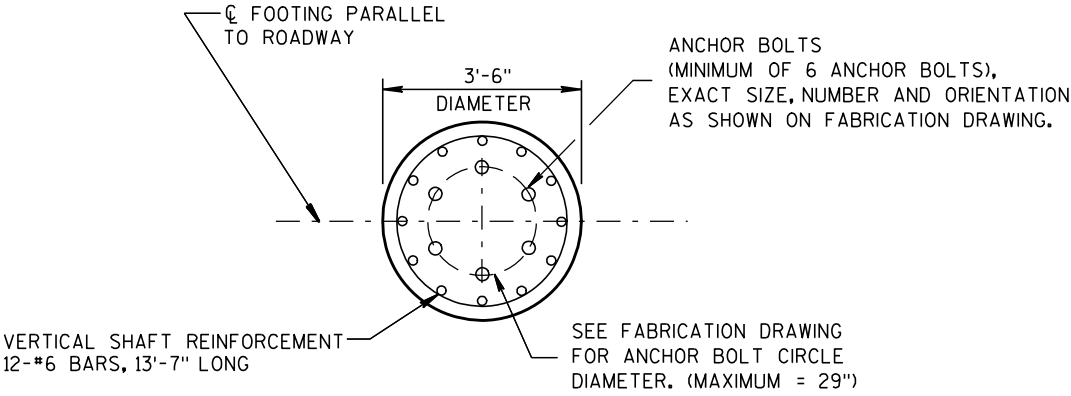
IF THE DRILLED HOLE CONTAINS STANDING WATER, THE CONCRETE SHALL BE PLACED USING A TREMIE TO DISPLACE THE WATER.

THE REINFORCEMENT AND ANCHOR BOLTS SHALL BE ADEQUATELY SUPPORTED IN THE PROPER POSITIONS SO NO MOVEMENT OCCURS DURING CONCRETE PLACEMENT.

ANY DAMAGE TO THE CONCRETE BASE DURING CONSTRUCTION OPERATIONS SHALL BE REPAIRED AT THE ENGINEER'S DIRECTION, AT THE EXPENSE OF THE CONTRACTOR.

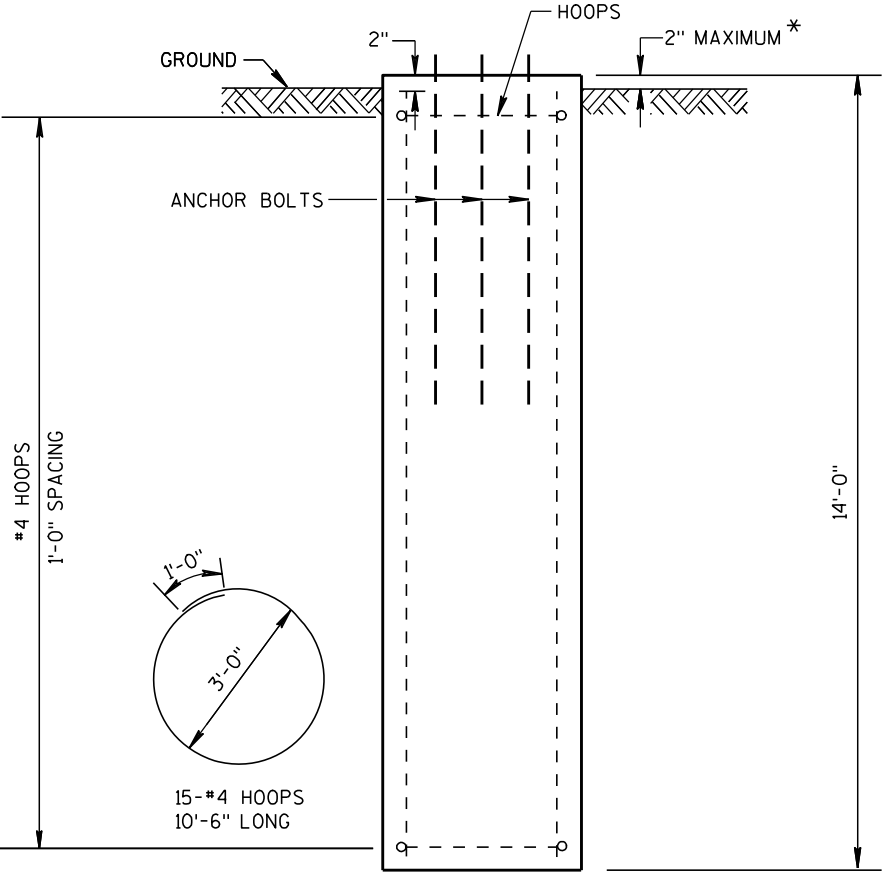
CONCRETE MASONRY -----  $f_c=3,500$  p.s.i.  
HIGH STRENGTH BAR STEEL REINFORCEMENT, GRADE 60 -----  $f_y=60,000$  p.s.i.  
ANCHOR BOLTS ----- AASHTO M314 GRADE 55

THIS FOOTING HAS BEEN DESIGNED FOR SITES WHERE SOILS EXHIBIT A PHI-ANGLE GREATER THAN OR EQUAL TO 20 DEGREES (GRANULAR SOILS), OR A COHESION VALUE GREATER THAN OR EQUAL TO 350 PSF (COHESIVE SOILS).



PLAN VIEW

\* FOR OVERHEAD SIGN SUPPORTS THAT ARE INSTALLED ADJACENT TO SIDEWALKS, THE TOP OF THE BASE SHALL BE POURED FLUSH WITH THE GROUND.



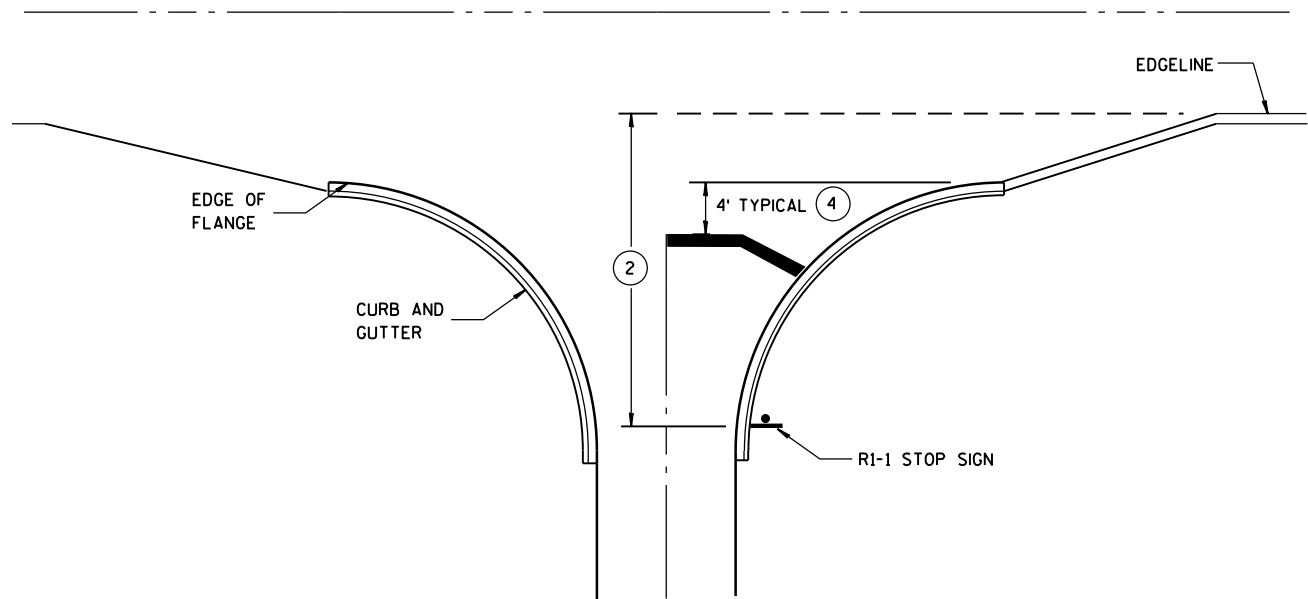
ELEVATION VIEW

CONCRETE - 5.0 C.Y. PER FOOTING  
H.S. REINFORCEMENT - 350 LBS. PER FOOTING

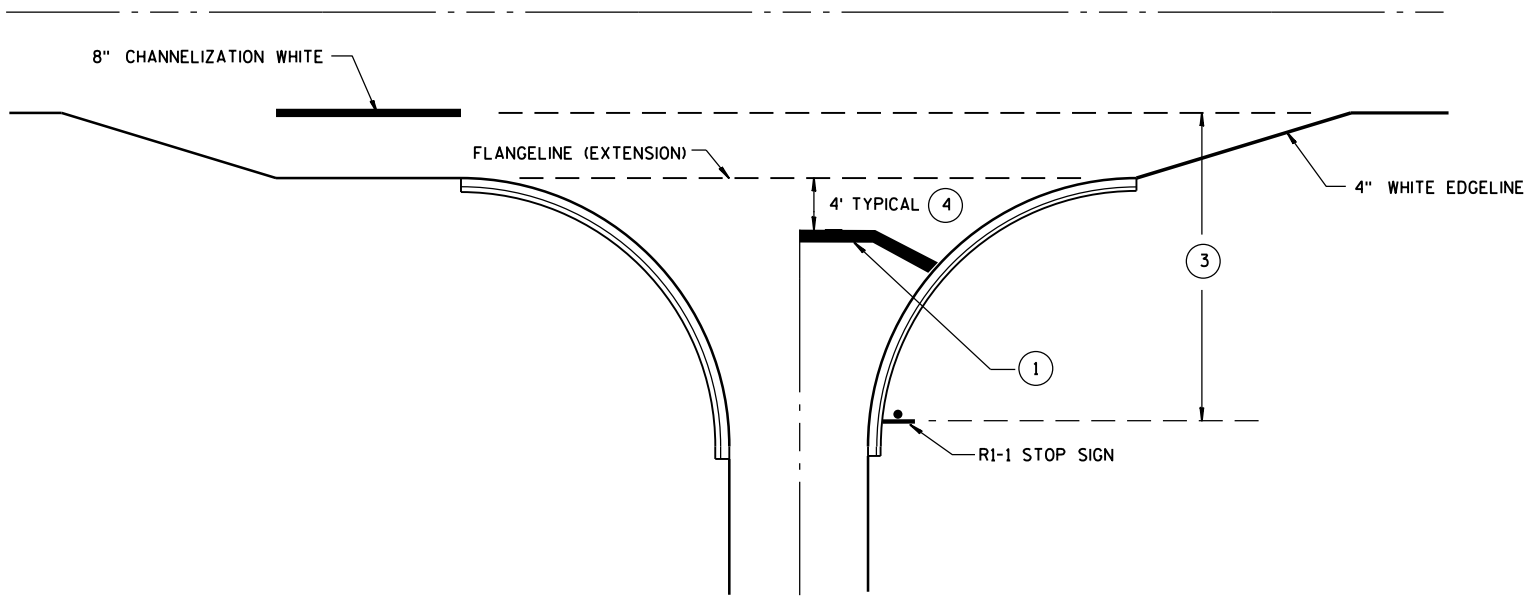
42" DIAMETER CANTILEVER  
OVERHEAD SIGN SUPPORT BASE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

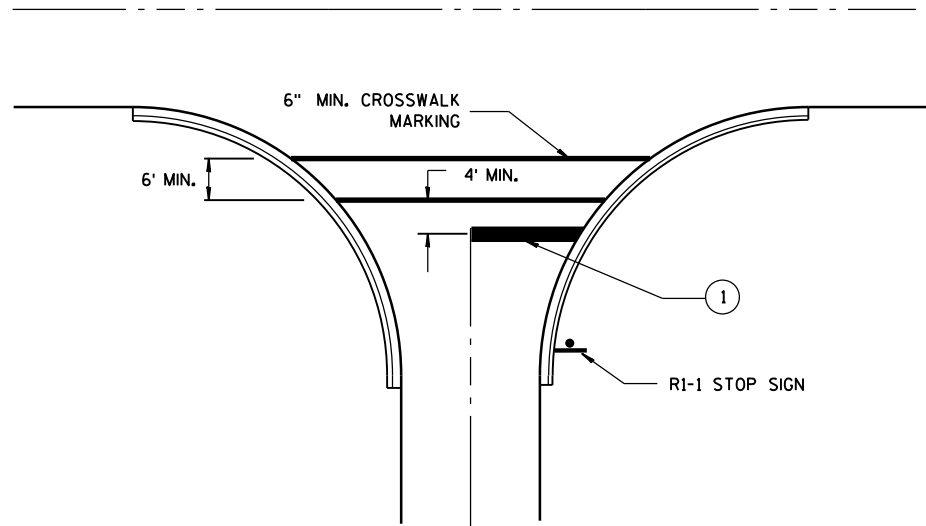
APPROVED  
4-17-09 /S/ Thomas N. Notbohm  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA



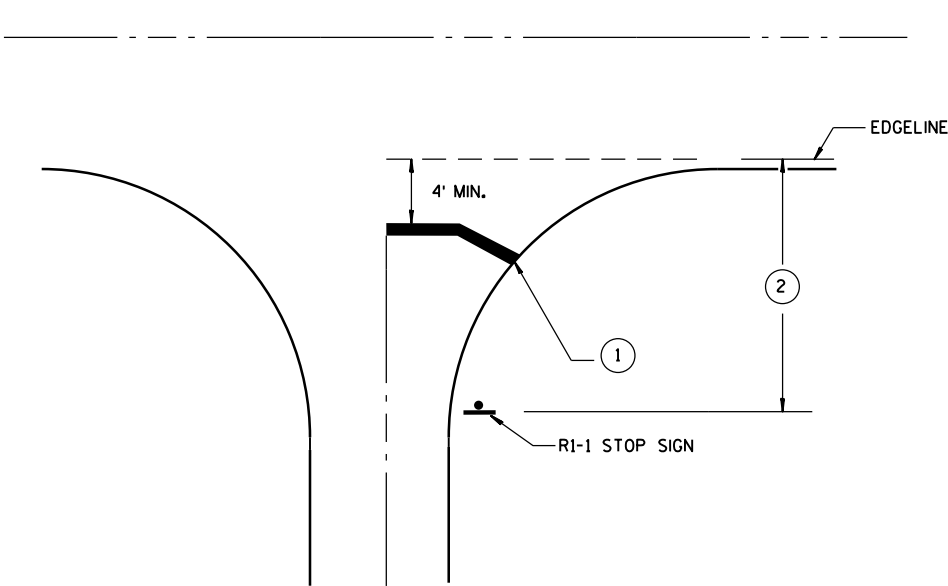
TYPICAL STOP LINE PAVEMENT MARKING  
WITH CURB AND GUTTER



TYPICAL STOP LINE PAVEMENT MARKING  
FOR SIDEROADS WITH RIGHT TURN LANE



TYPICAL STOP LINE PAVEMENT MARKING  
FOR SIDEROADS WITH CROSSWALK MARKING



TYPICAL STOP LINE PAVEMENT MARKING  
WITHOUT CURB AND GUTTER

GENERAL NOTES







- ① 18-INCH STOP LINES MAY BE DELETED OR ADDED BY THE PROJECT ENGINEER BASED ON VISIBILITY AND SIGHT LINES.
- ② IF STOP SIGN IS LESS THAN OR EQUAL TO 40 FEET FROM THE EDGE LINE THAN NO STOP LINE IS REQUIRED.
- ③ IF STOP SIGN IS LESS THAN OR EQUAL TO 30 FEET FROM THE FLANGELINE EXTENSION THAN NO STOP LINE IS REQUIRED.
- ④ MOVE CLOSER TO EDGE OF TRAVEL LANE AS NEEDED FOR VISIBILITY AND SIGHT LINES.

STOP LINE AND CROSSWALK  
PAVEMENT MARKING

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
4/30/2013 DATE /S/ Travis Feltz  
STATE TRAFFIC ENGINEER  
FHWA

## LEGEND

-  TYPE III BARRICADE
-  TYPE III BARRICADE WITH ATTACHED SIGN
-  TRAFFIC CONTROL DRUM
-  SIGN ON PERMANENT SUPPORT
-  TYPE "A" WARNING LIGHT (FLASHING)
-  DIRECTION OF TRAFFIC

## GENERAL NOTES

THIS RAMP CLOSURE DETAIL IS TYPICAL FOR CLOSING A RIGHT SIDE EXIT RAMP. FOR A LEFT SIDE EXIT RAMP, REVERSE THE TRAFFIC CONTROL.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

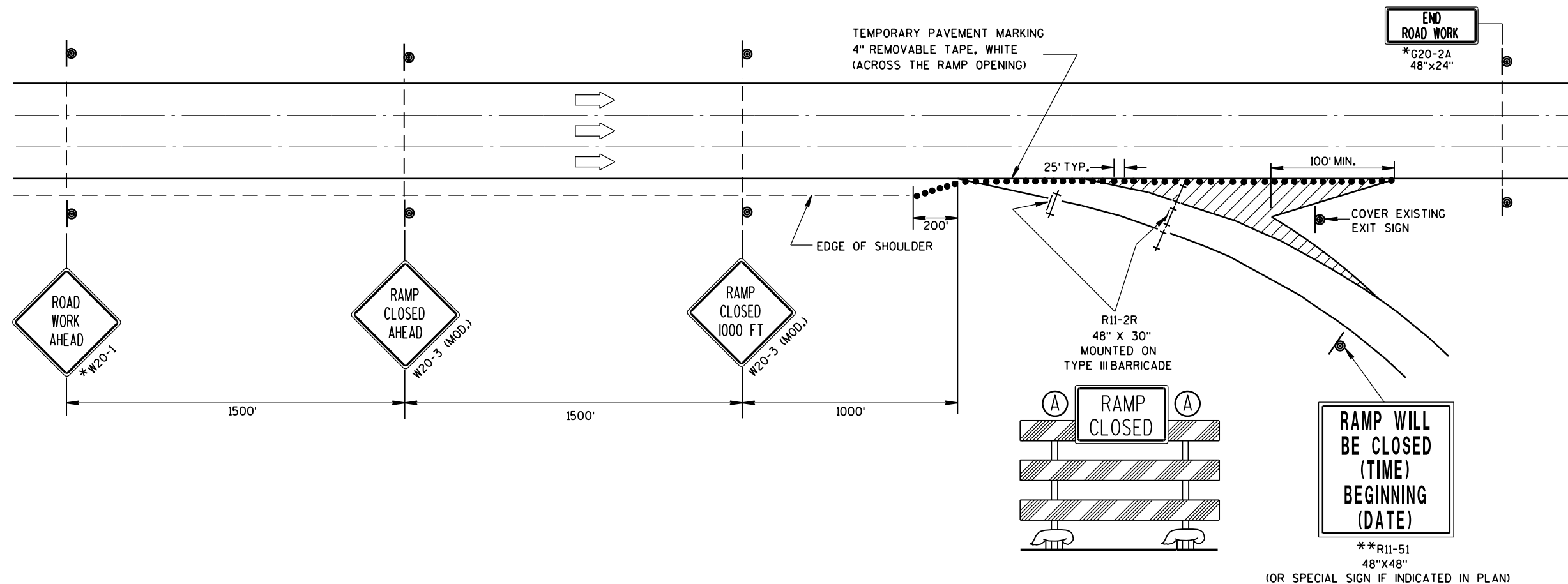
PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF RAMP CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

WORK AREAS WITH A DROPOFF ALONG THE EDGE OF AN OPEN TRAVEL LANE SHALL BE LEVELED WITH TEMPORARY FILL WHEN THE CONTRACTOR IS NOT WORKING ADJACENT TO THE TRAVEL LANE. DRUMS SHALL BE PLACED ENTIRELY OUTSIDE THE TRAVEL LANE, ALLOWING THE FULL UNOBSTRUCTED LANE WIDTH, WHEN THE WORK IS NOT IN PROGRESS.

WHERE MEDIAN BARRIER IS IN PLACE, SIGNS SHOWN ON LEFT SIDE OF ROADWAY MAY BE OMITTED FOR RIGHT SIDE RAMP CLOSURES OF LESS THAN 12-HOUR DURATION.

\*W20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE RAMP CLOSURE IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT.

\*\* PLACE "RAMP WILL BE CLOSED" SIGN 10 CALENDAR DAYS PRIOR TO CLOSURE OR AS DIRECTED BY THE ENGINEER. SEE WISCONSIN STANDARD SIGN PLATES FOR SIGN LAYOUT.



TRAFFIC CONTROL,  
EXIT RAMP CLOSURE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

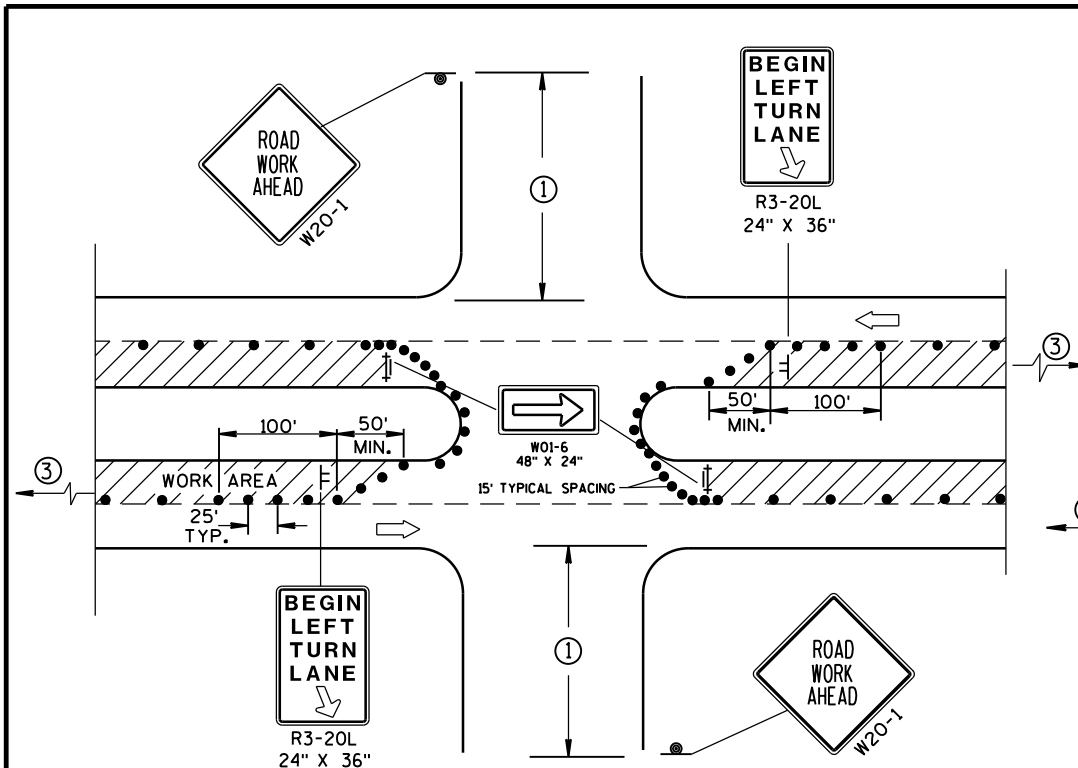
APPROVED

8/2013

DATE

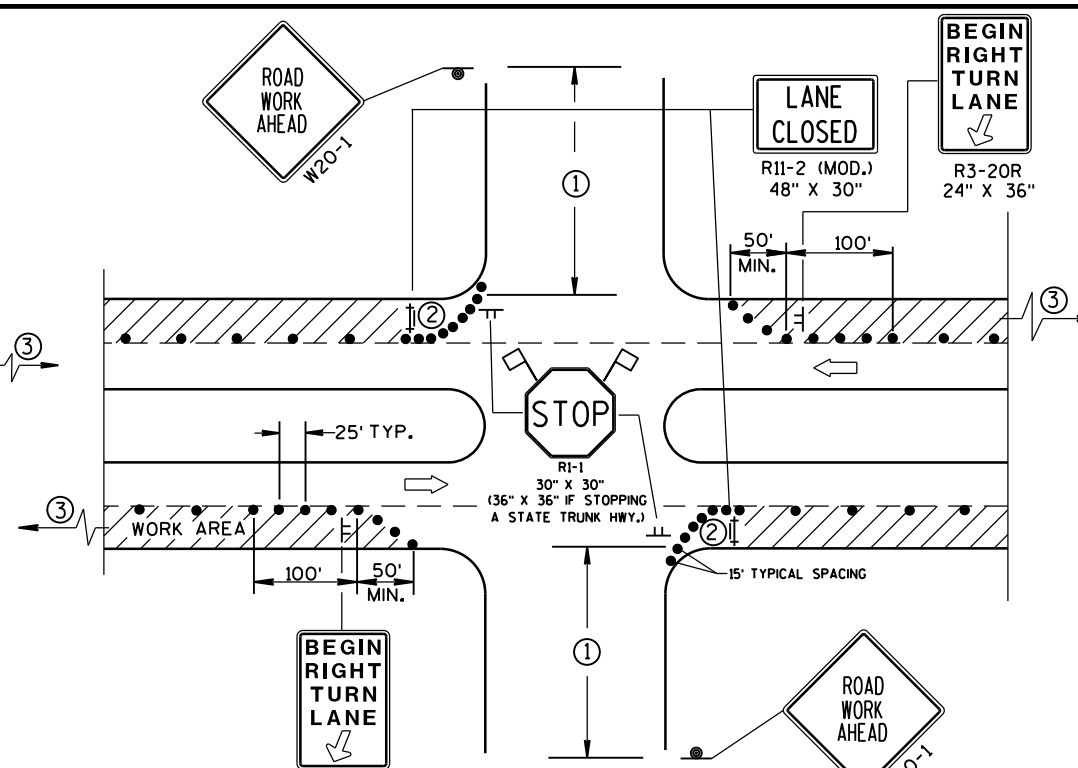
FHWA

/S/ Travis Feltes  
STATE TRAFFIC ENGINEER OF DESIGN



DETAIL A  
FOR LEFT LANE CLOSURE AT  
INTERSECTION OR MEDIAN OPENING

PROVIDE TURN LANES AT  
INTERSECTIONS WHENEVER  
STAGING OF WORK ALLOWS.  
TAPER AND TURN LANE  
LENGTHS BASED ON FIELD  
CONDITIONS AS APPROVED  
BY THE ENGINEER.



DETAIL B  
FOR RIGHT LANE CLOSURE  
AT INTERSECTION

- ① 500' TYPICAL OR AT LAST INTERSECTION, WHICHEVER IS CLOSER.  
350' IF 35-40 MPH.  
200' IF 25-30 MPH.
- ② ALSO USE BARRICADE AND 15-FOOT TYPICAL DRUM SPACING AT COMMERCIAL  
DRIVEWAYS.
- ③ SEE SEPARATE LANE CLOSURE DETAIL FOR ADDITIONAL TRAFFIC CONTROL.

### GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL  
BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND  
SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING  
SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE  
CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY  
DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD  
HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR  
THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE  
SUPPORTS.

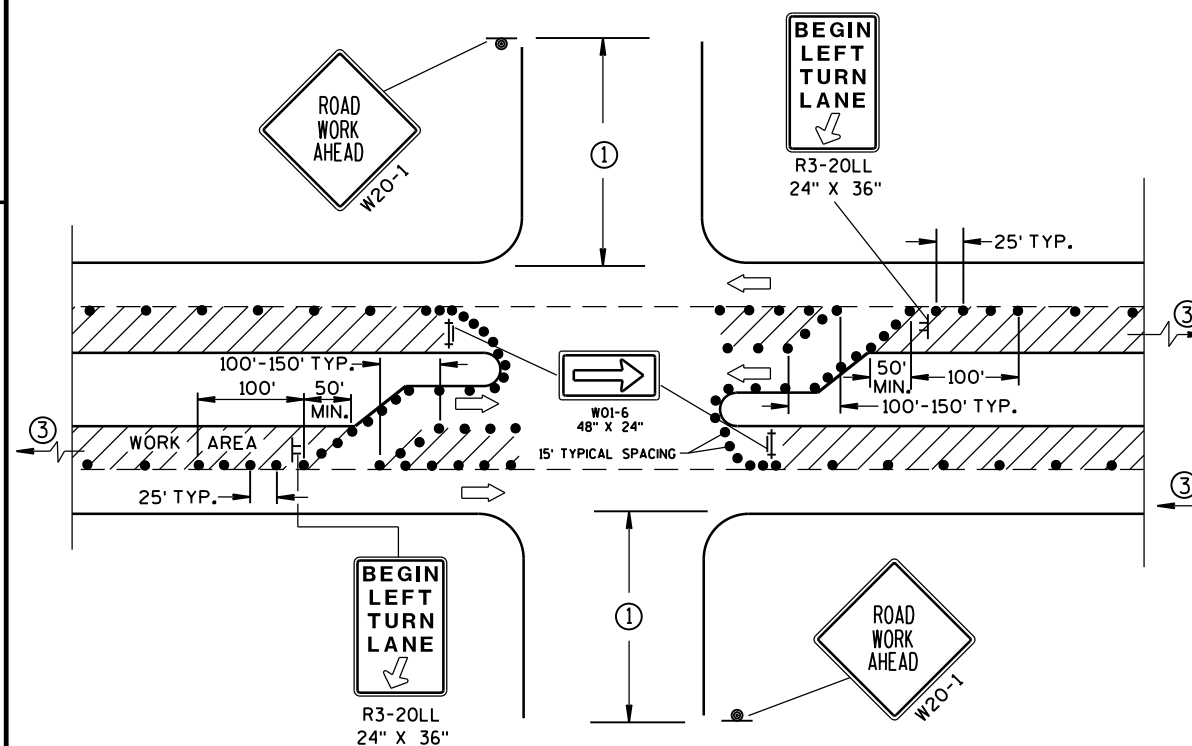
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL  
"IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY  
THE ENGINEER.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED  
BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

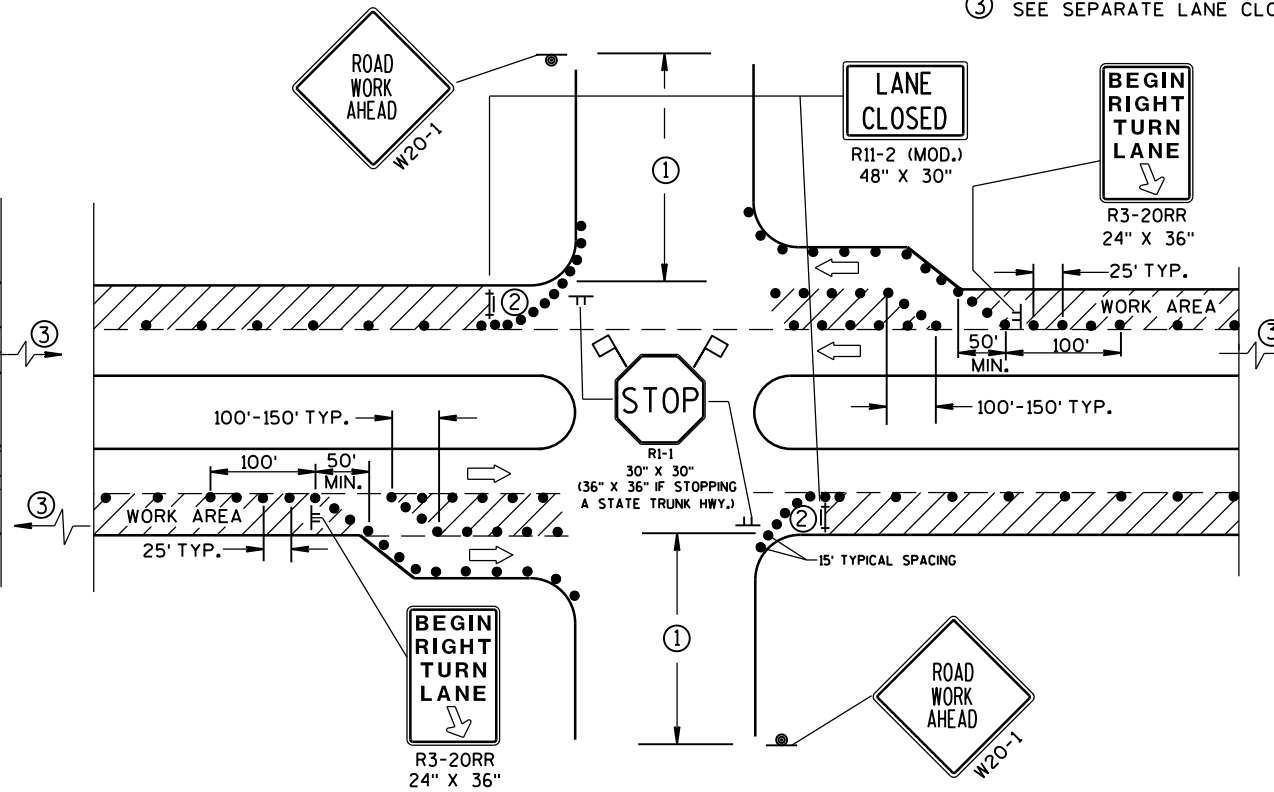
BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION  
SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR,  
FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

### LEGEND

- TRAFFIC CONTROL DRUM
- ⊙ SIGN ON PERMANENT SUPPORT
- ⊢ SIGN ON TEMPORARY SUPPORT (5' MIN.  
MOUNTING HEIGHT)
- ⊢ TYPE III BARRICADE WITH ATTACHED SIGN  
AND TYPE "A" WARNING LIGHT (FLASHING)
- ➡ DIRECTION OF TRAFFIC
- ⚑ FLAGS, 16" X 16" MIN., (ORANGE)
- ▨ WORK AREA



DETAIL C  
FOR LEFT LANE CLOSURE AT INTERSECTION OR  
MEDIAN OPENING (WITH LEFT TURN BAY OPEN)

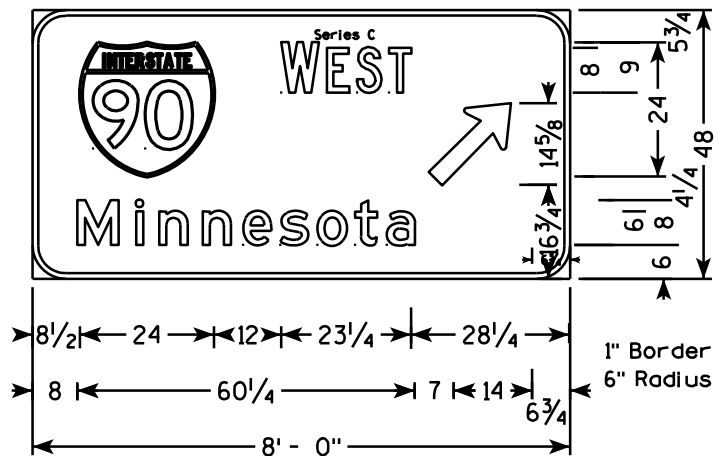
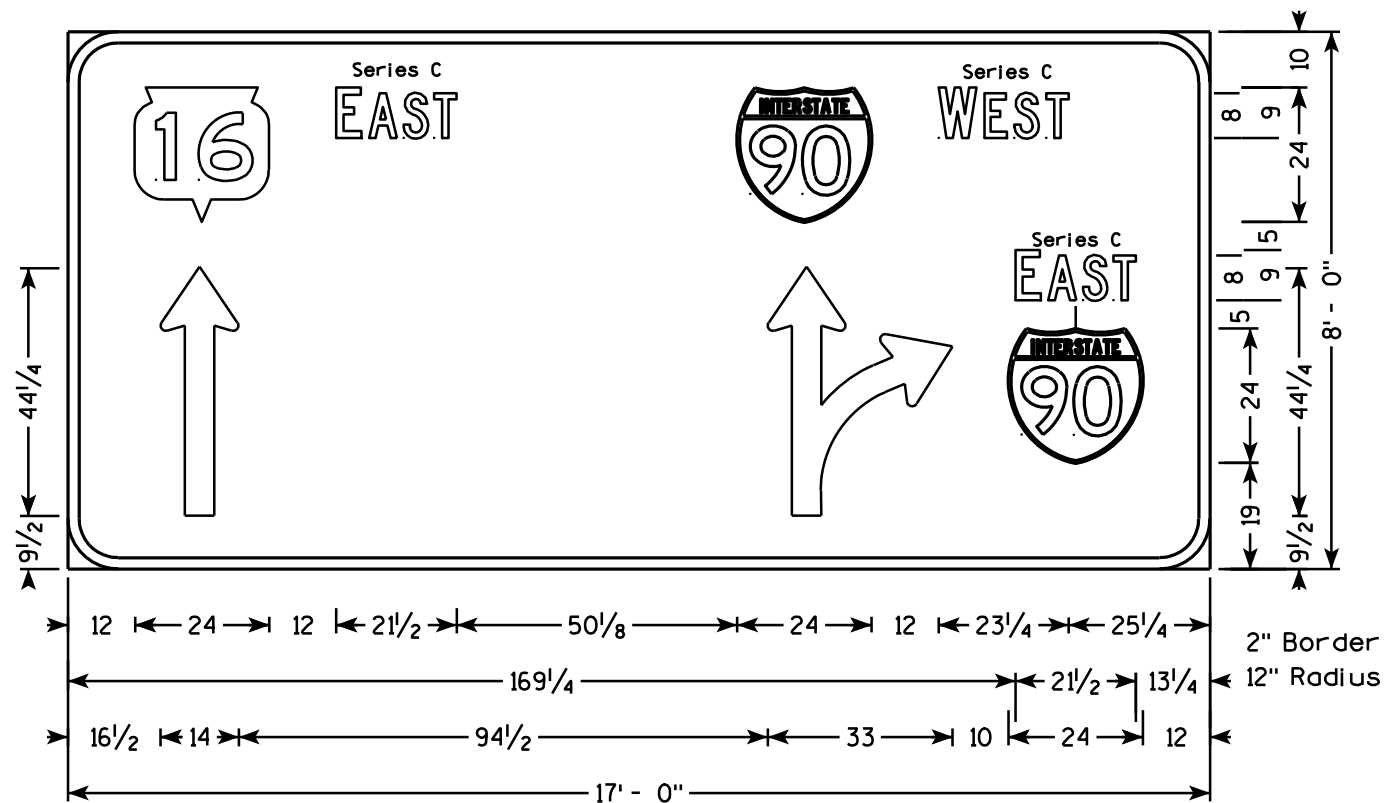


DETAIL D  
FOR RIGHT LANE CLOSURE AT INTERSECTION  
(WITH RIGHT TURN BAY OPEN)

### TRAFFIC CONTROL, INTERSECTION WITHIN SINGLE LANE CLOSURE

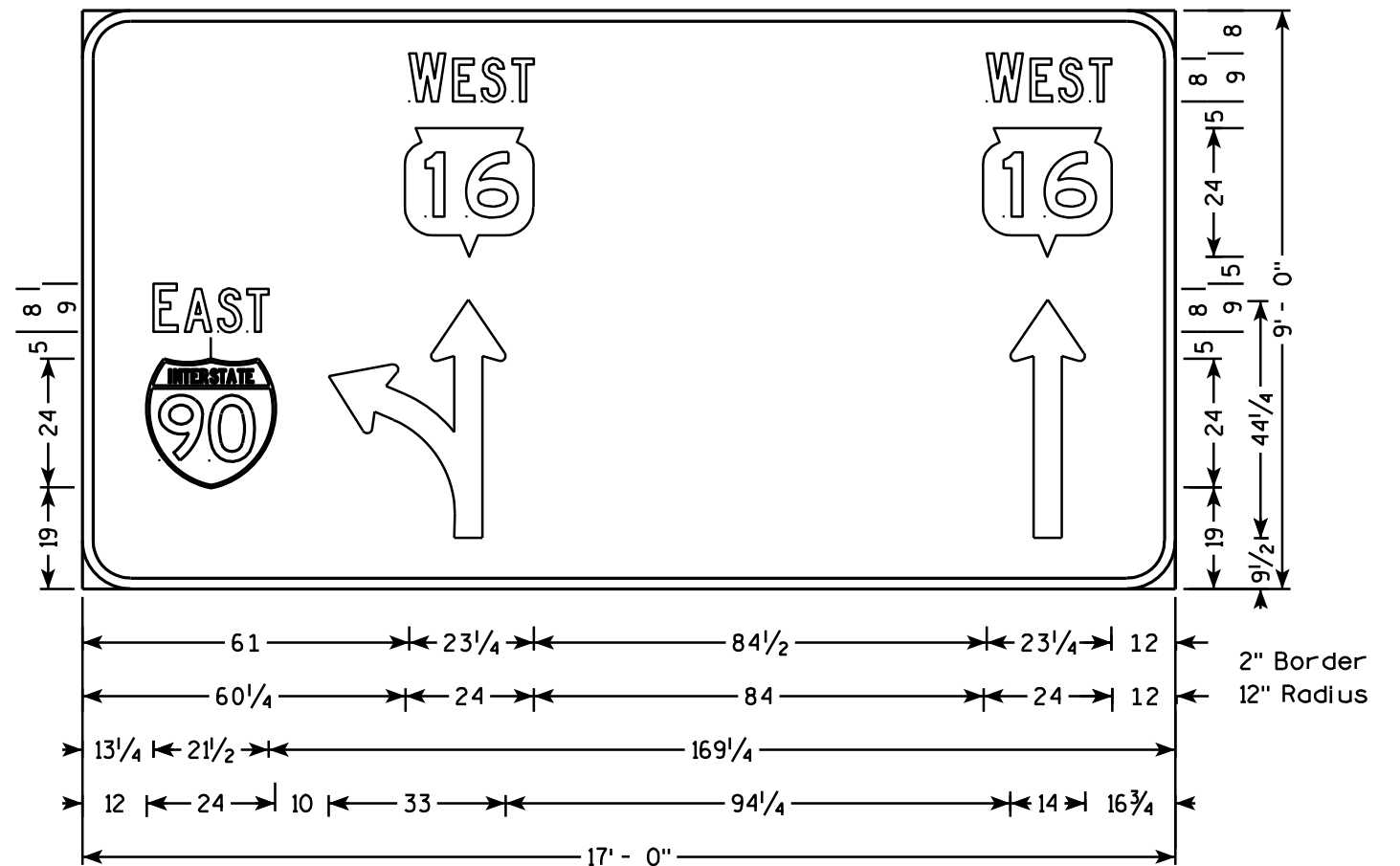
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
8/2013 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA



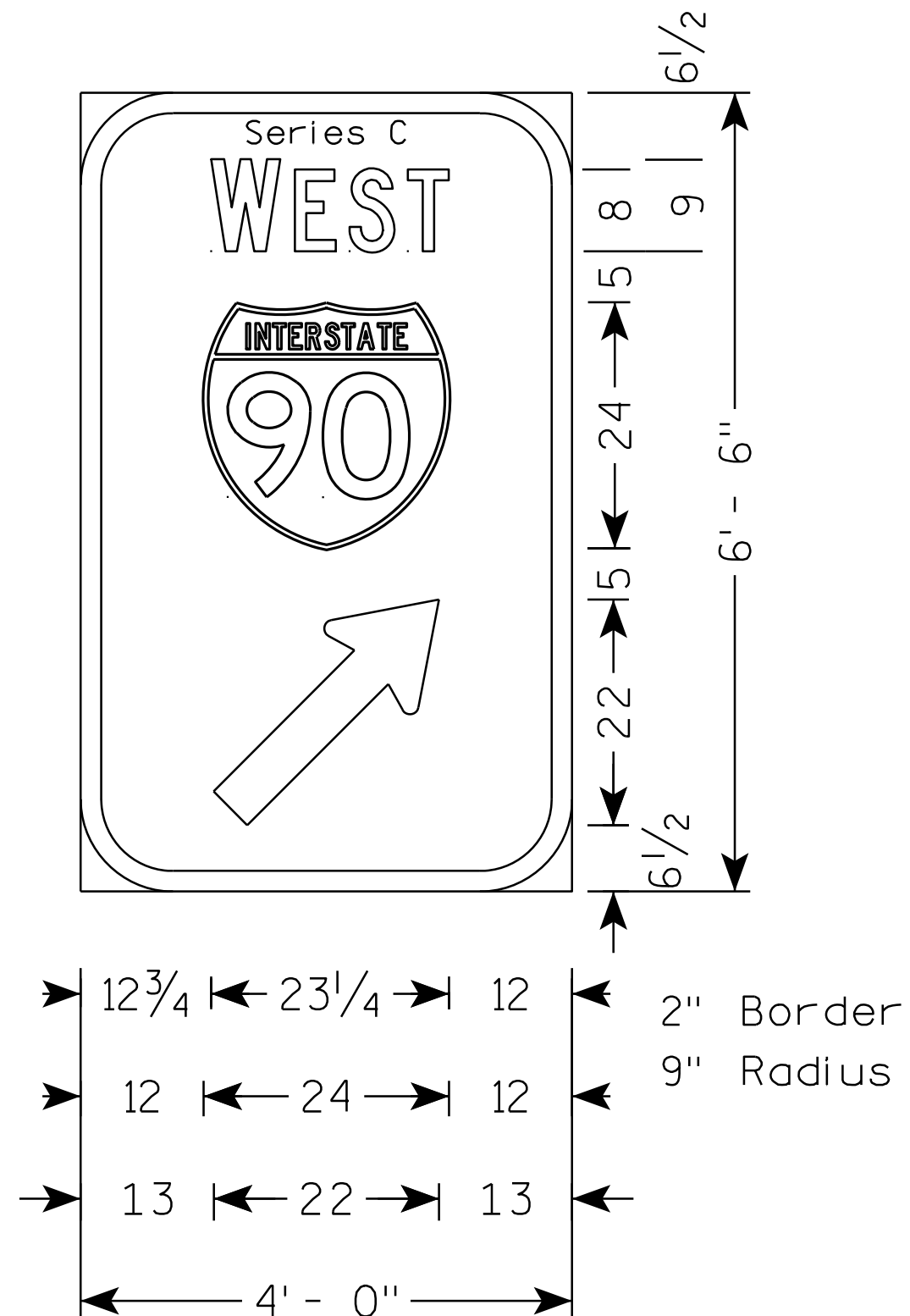
### NOTES

1. All Signs are Type I - Type SH Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Green  
Message - White
3. Message Series - As Shown



# NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - GREEN  
Message - WHITE
3. Message Series - E

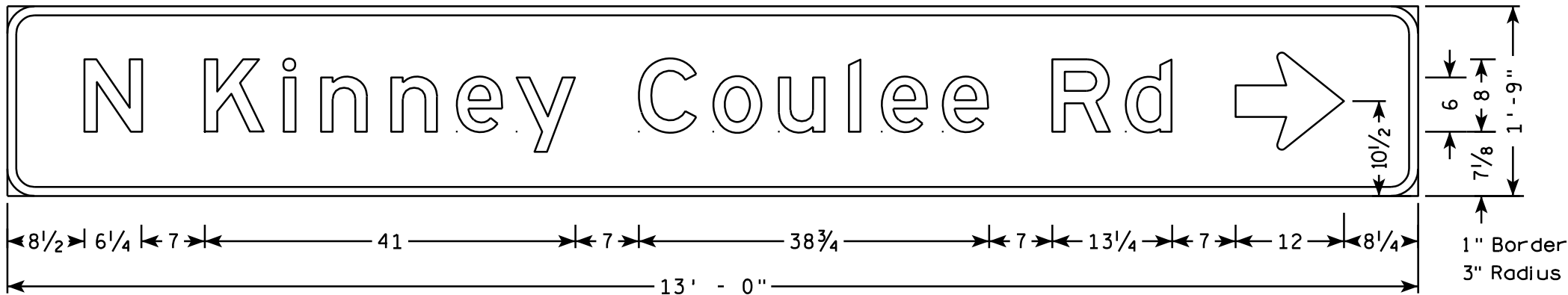


# NOTES

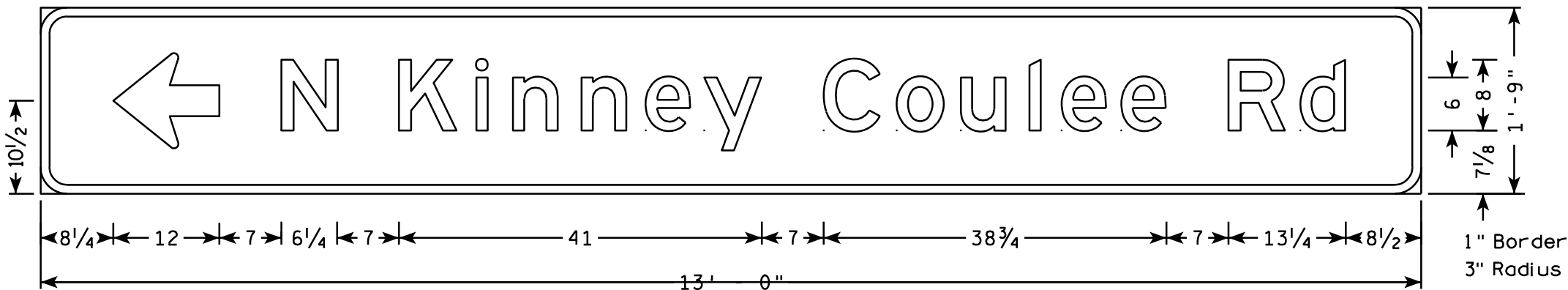
1. All Signs Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - GREEN  
Message - WHITE
3. Message Series - E



D2-2



D1-1



D1-1

PROJECT NO: 1071-08-62

HWY: IH 90

COUNTY: LA CROSSE

PERMANENT SIGNING

SHEET NO:

E

FILE NAME : C:\CAEFiles\Projects\tr\_d5\5322A413.dgn

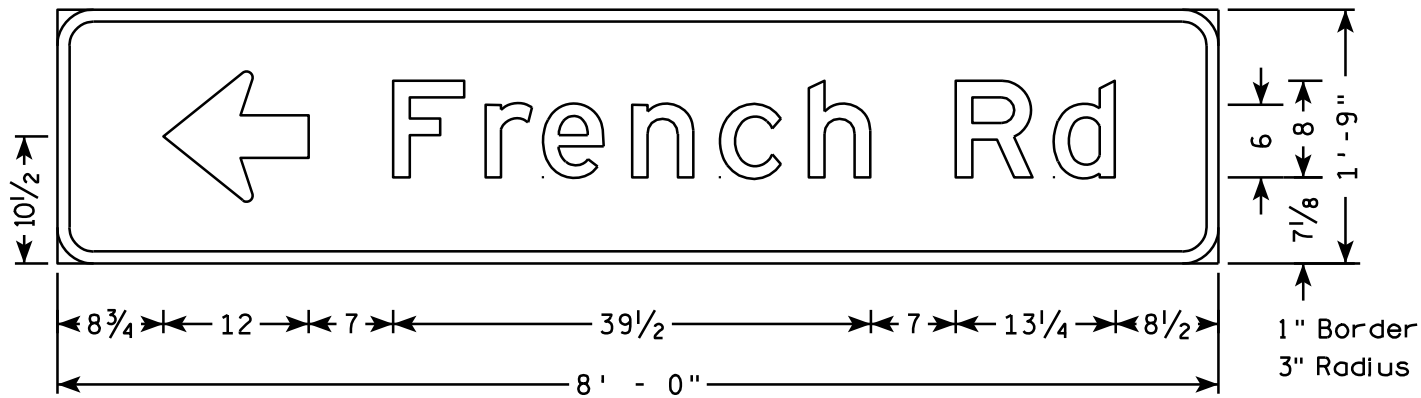
PLOT DATE : 08-APR-2013 15:23

PLOT BY : mscsja

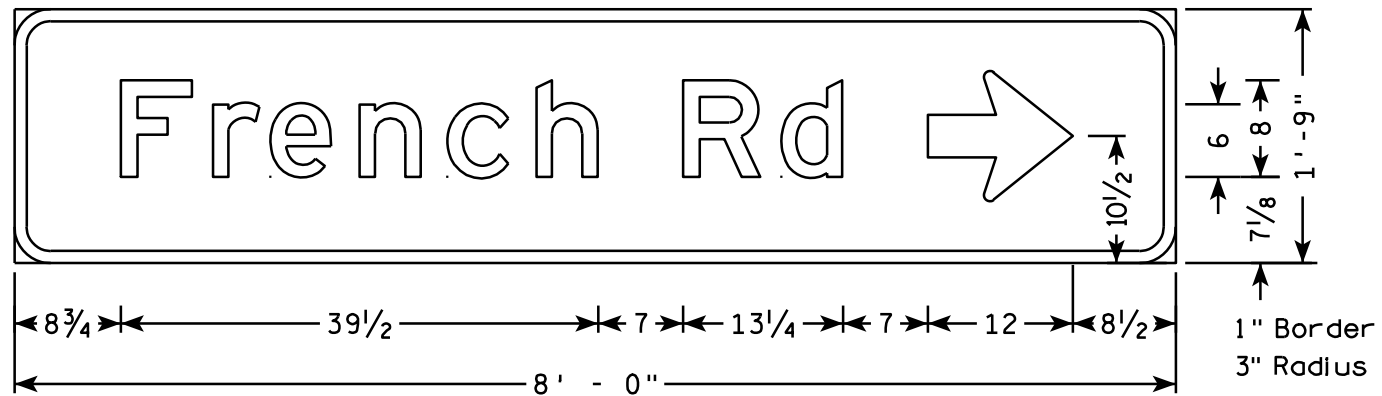
PLOT NAME :

PLOT SCALE : 15.878070:1.000000

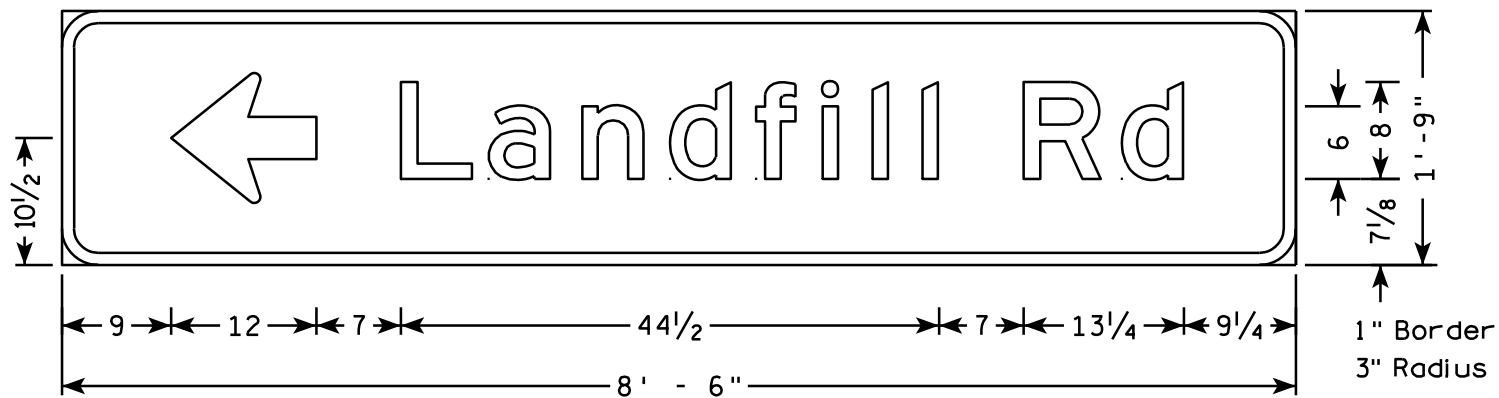
WISDOT/CADDs SHEET 42



D1-1



D1-1



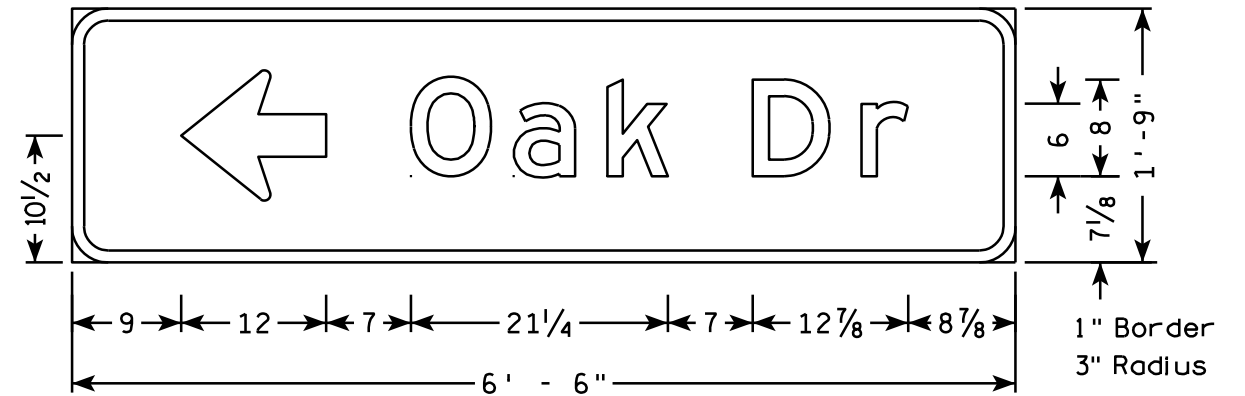
D1-1



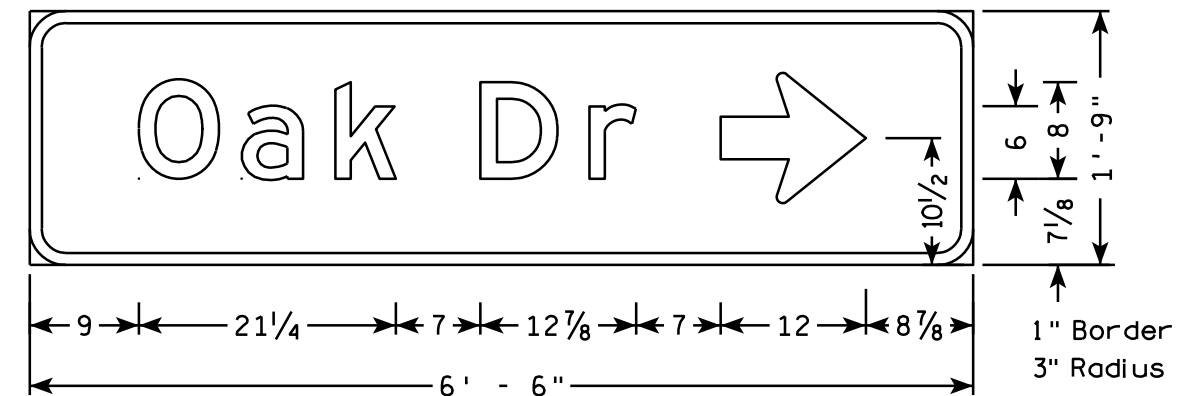
D1-1

### NOTES

1. All Signs Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - GREEN  
Message - WHITE
3. Message Series - E

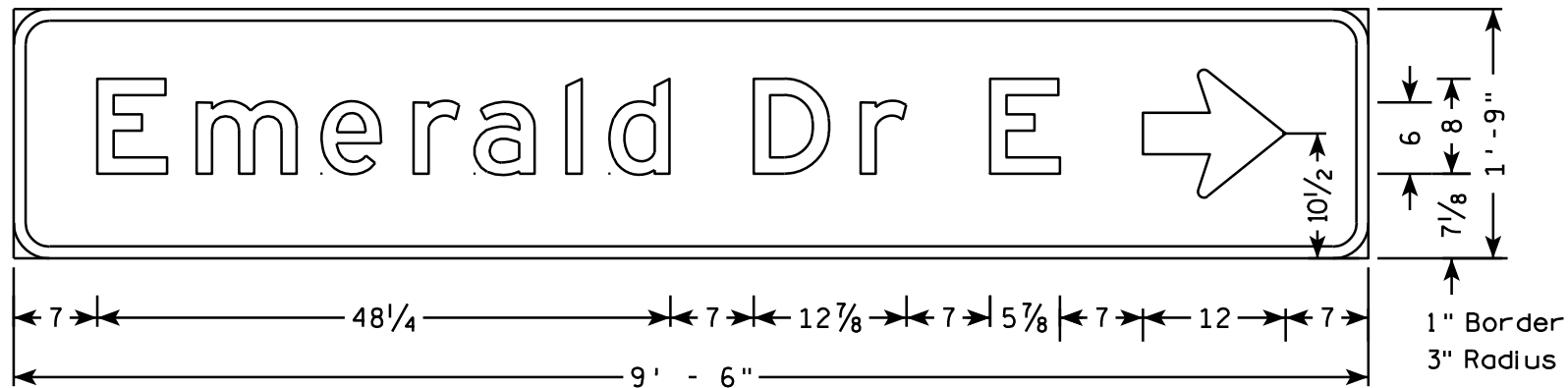


D1-1

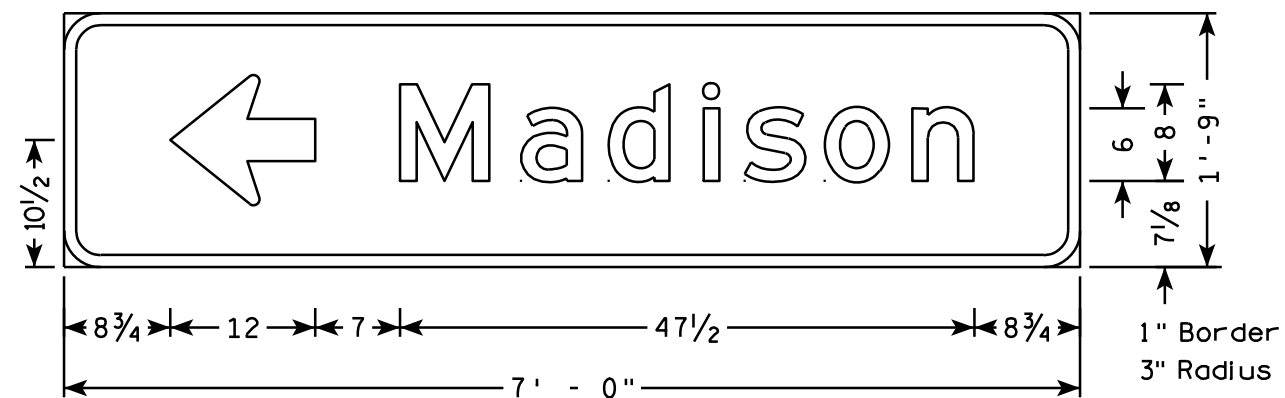
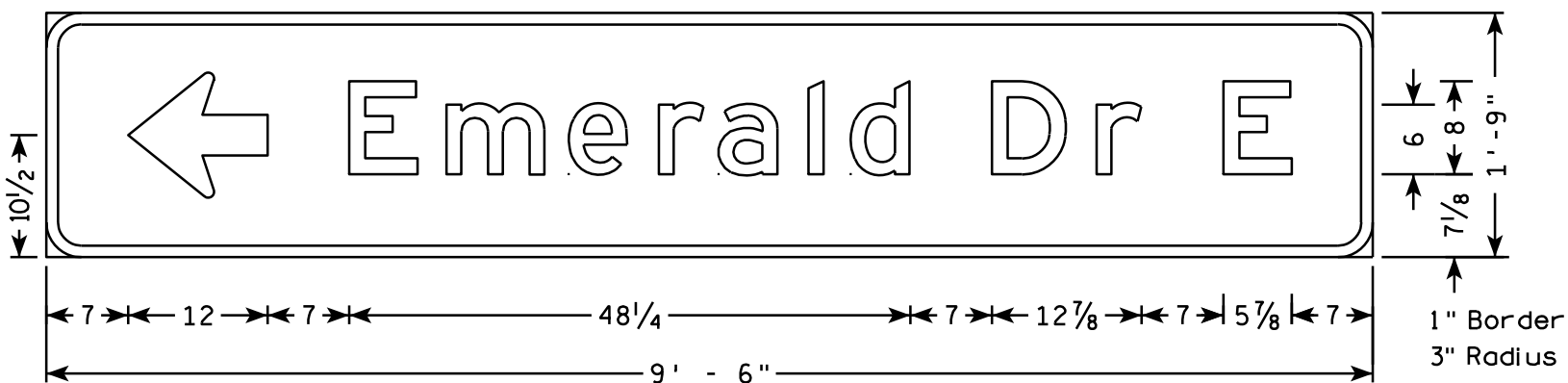


D1-1





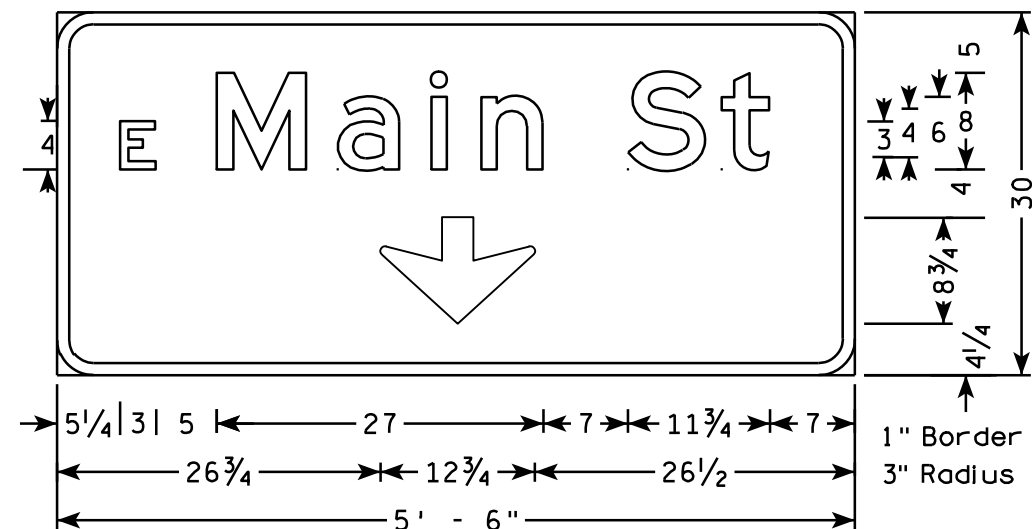
D1-1



D1-1



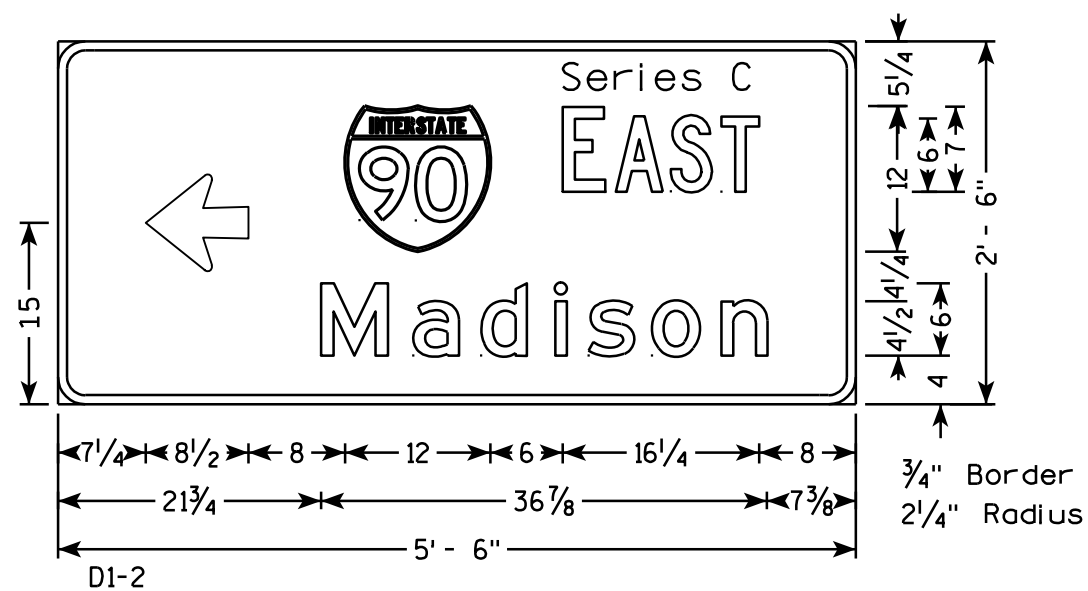
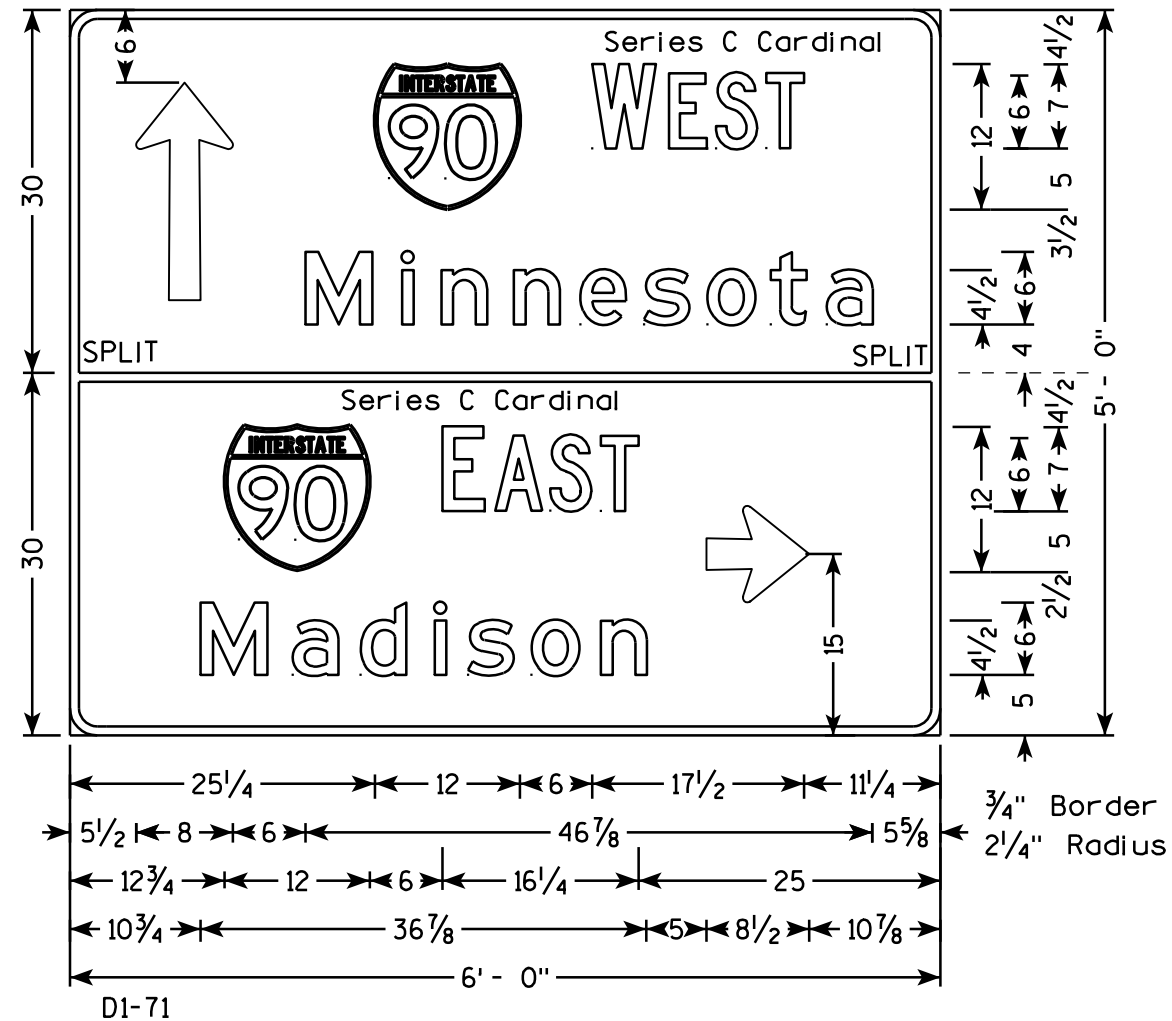
D1-1



M1-94H MOD

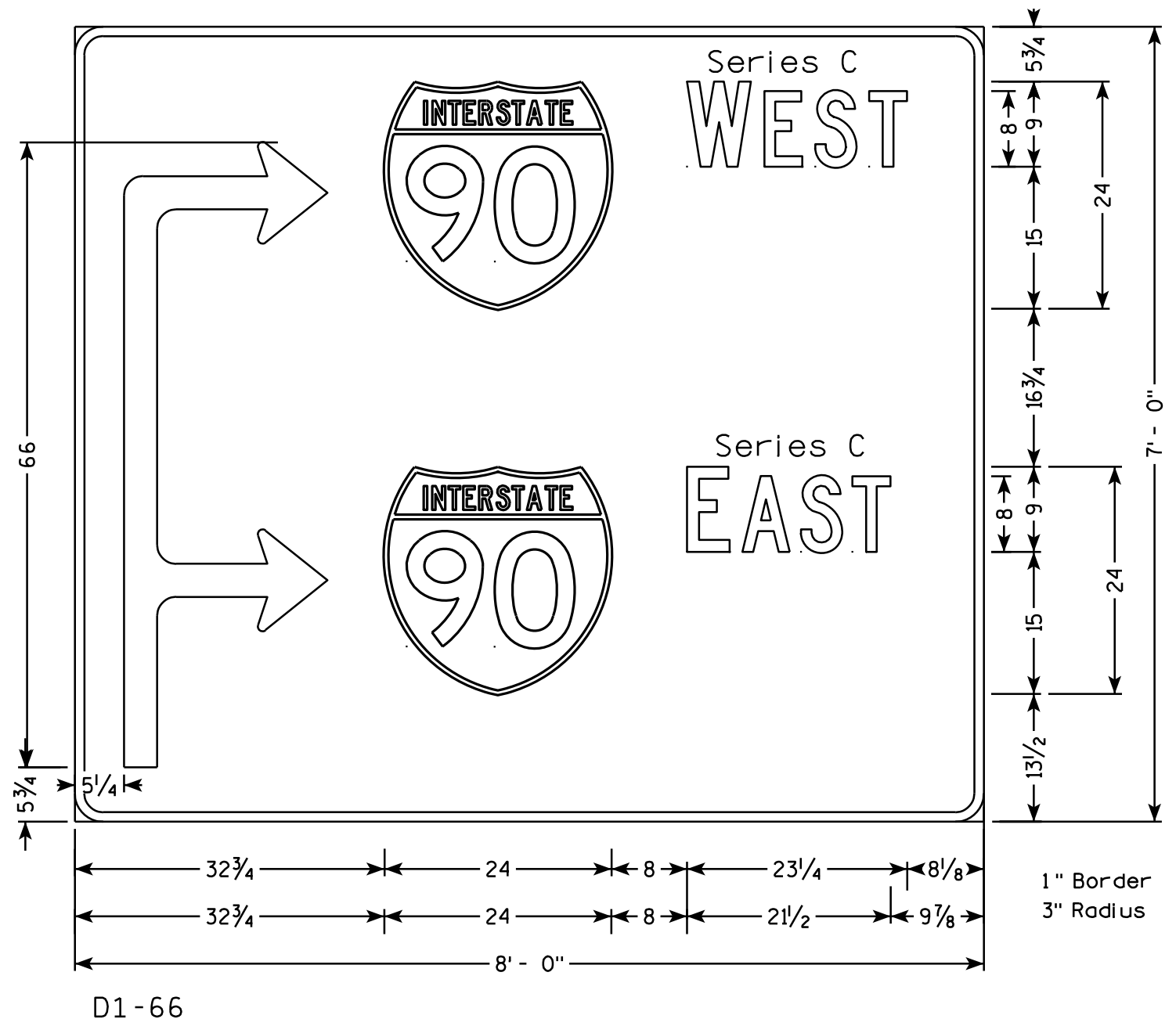
### NOTES

1. All Signs Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - GREEN  
Message - WHITE
3. Message Series - E

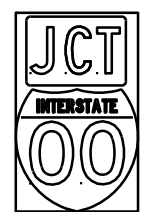


# NOTES

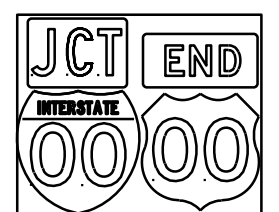
1. All Signs Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - GREEN  
Message - WHITE
3. Message Series - E except as Shown



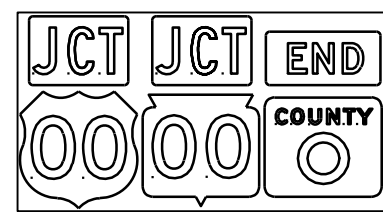
TYPICAL ASSEMBLIES



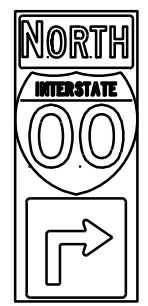
J1-1



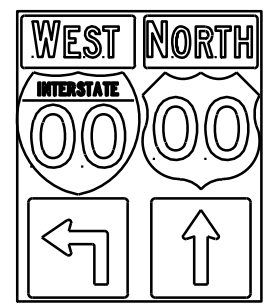
J1-2



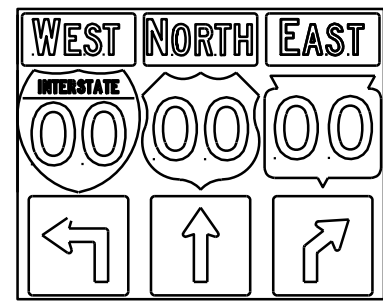
J1-3



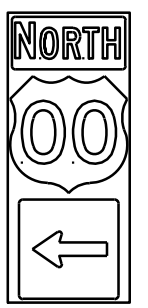
J2-1



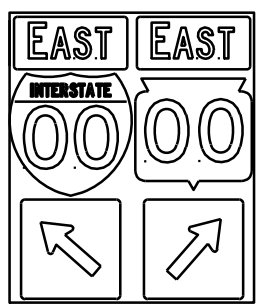
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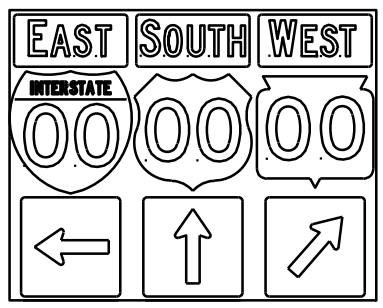
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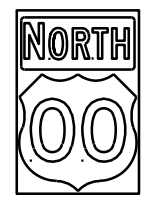
J3-1



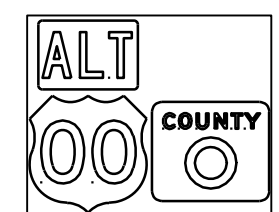
J3-2



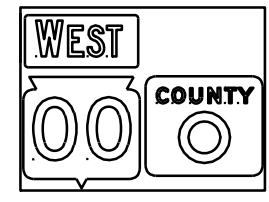
J3-3



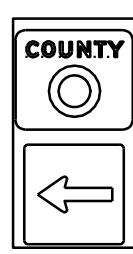
J4-1



J4-2



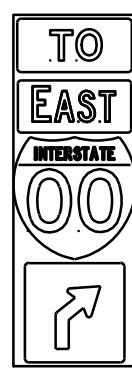
J4-2



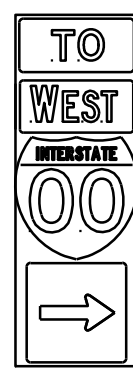
J13-1



J12-1



J32-1



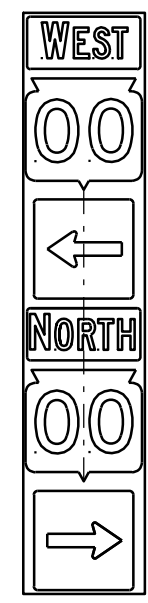
J33-1



J23-1



J22-1

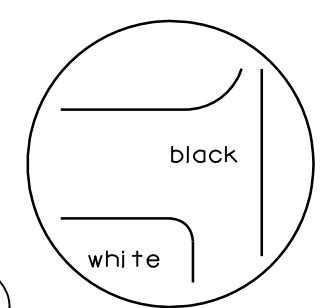
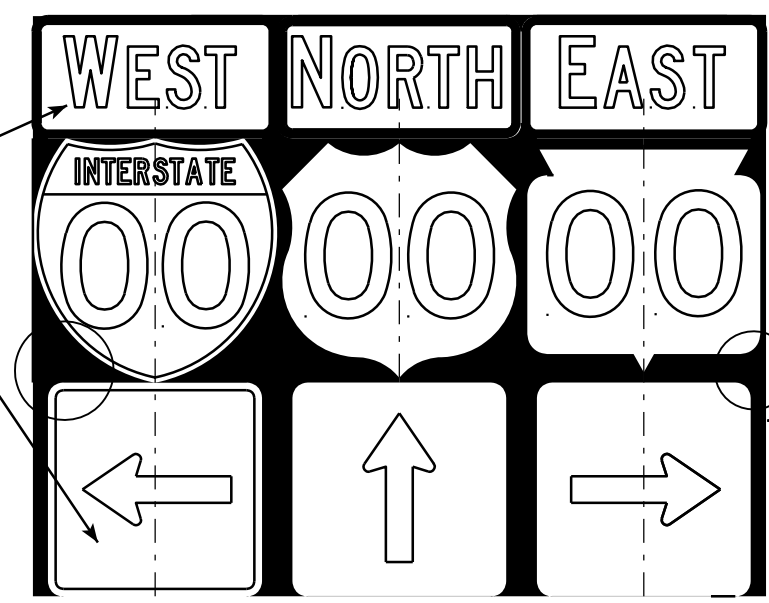
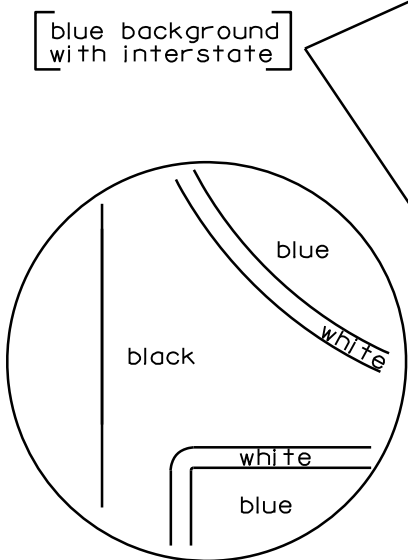


JV

(Typical Vertical J-Assembly  
See Note 10 and 11)

NOTES

- Signs are Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:  
Background - Black Non-reflective  
Message - see Note 5
- Message Series - See Note 5
- Corners shall be square or rounded if base material is plywood. If base material is metal the corners shall be rounded.
- The colors and message spacing on each marker shall be according to the applicable route marker panel specifications.
- Certain marker heads require the component pieces to be the same color. As an example, all the components used with an M1-1 Interstate marker shall be blue.
- Single panel j-assemblies shall only be used with route marker shields that are same size. If the route marker shields are different size use multiple piece component.
- Route assemblies that have 24 inch route shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have one horizontal splice between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 inches or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
- Route assemblies that have 36 inch shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have two horizontal splices. One horizontal splice shall be between the cardinal direction and route shields and the other horizontal splice shall be between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
- All Vertical J Assemblies are given a Sign Code of JV
- For JV Assemblies that have a mixture of Interstate and non Interstate shields, arrows and cardinals shall be white on blue.

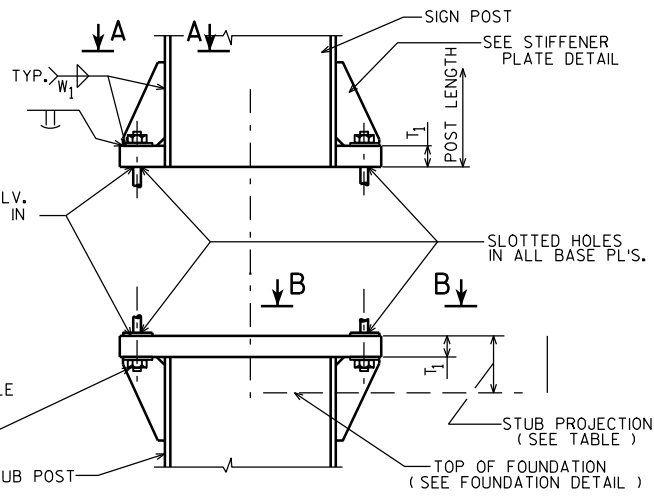


[black background]

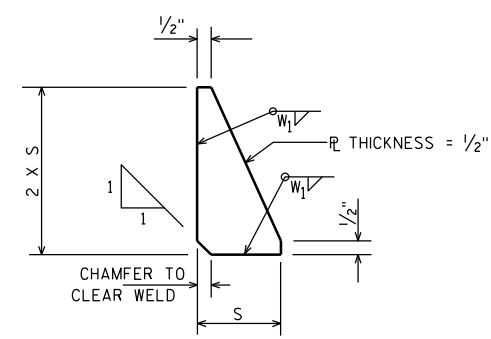
ROUTE MARKERS & COMPONENTS IN TYPICAL ASSEMBLIES	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/25/13	PLATE NO. A2-1S.7

7

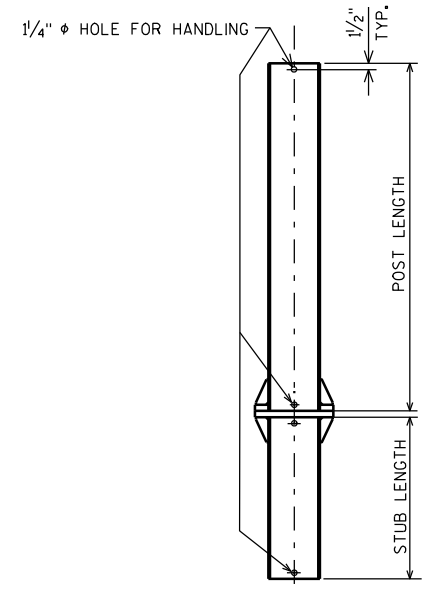
7



SIGN POST AND STUB POST ELEVATION



STIFFENER PLATE DETAIL  
(SEE TABLE FOR DIMENSIONS)



POST DETAIL

FURNISH 2 @ .012" ± THICK AND 2 @ .032" ± THICK SHIMS PER POST. SHIMS SHALL BE FABRICATED FROM BRASS SHIM STOCK OR STRIP CONFORMING TO A.S.T. M.- B36.

SHIM DETAIL

QUANTITIES FOR 1 FOOTING			
	CONC. MASONRY C.Y.	REINF. STEEL	LBS.
A	0.6	34	
B	0.8	49	
C	0.9	50	
D	0.9	56	
E	1.0	62	

⑦

REINF.	TYPE	#3	#4
⑦	A	8 @ 4'-5"	5 @ 6'-3"
	B	8 @ 6'-5"	7 @ 6'-3"
	C	8 @ 6'-11"	7 @ 6'-3"
	D	8 @ 7'-5"	8 @ 6'-3"
	E	8 @ 7'-11"	9 @ 6'-3"

④

④

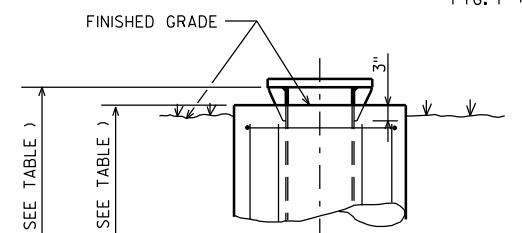
③

		BASE CONNECTION DATA TABLE												FOUNDATION DATA			
TYPE	DIMENSION	BOLT SIZE & TORQUE	A	B	C	D	E	T <sub>1</sub>	T <sub>4</sub>	W <sub>1</sub>	R	S	STUB LENGTH	STUB PROJECTION	SHAFT DIAMETER	SHAFT LENGTH	
	POST SIZE																
④	A	W10"X12.0 #/FT.	¾" φ @ 75#-FT.	5¼"	1'-0 ⅜"	⅞"	3½"	⅞"	1"	⅜"	⅝"	13/32 "	2⅛"	3'-6	3"	2'-0 φ	5'-0
④	B	W12"X16.0 #/FT.	⅞" φ @ 85#-FT.	5½"	1'-4¼"	1"	3½"	1"	1¼"	¼"	⅝"	⅝/32 "	3"	5'-6	3"	2'-0 φ	7'-0
	C	W12"X19.0 #/FT.	⅞" φ @ 85#-FT.	5½"	1'-4¼"	1"	3½"	1"	1½"	⅝"	⅝"	⅝/32 "	3"	6'-0	3"	2'-0 φ	7'-6
	D	W12"X22.0 #/FT.	⅞" φ @ 85#-FT.	5½"	1'-4¼"	1"	3½"	1"	1½"	⅜"	⅝"	⅝/32 "	3"	6'-6	3"	2'-0 φ	8'-0
③	E	W12"X26.0 #/FT.	1" φ @ 90#-FT.	7"	1'-4¼"	1¼"	4"	1½"	1½"	⅜"	⅝"	1/32 "	3"	7'-0	3"	2'-0 φ	8'-6

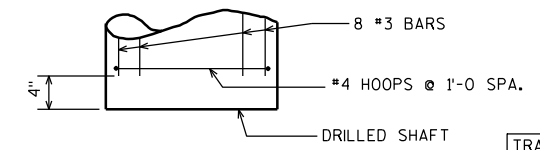
① ⑥ ①

STRUCTURAL CARBON STEEL PAY WTS. (1POST) = K + (POST LENGTH X POST WT.)  
"K" INCLUDES STUB, BASE PLATES, STIFFS., BOLTS, AND WASHERS.

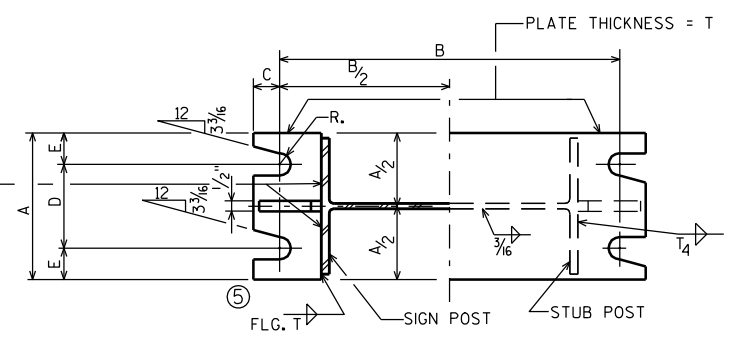
FTG. T + 1/16  
FTG. T + 1/16



SECTION

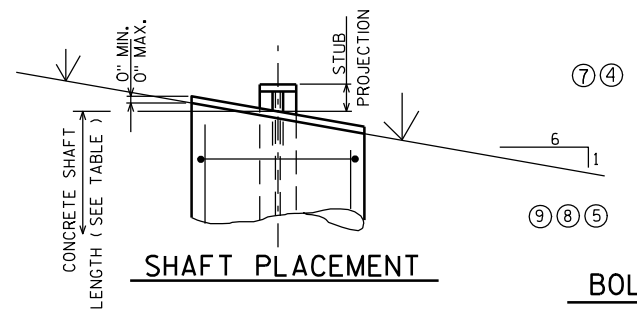


FOUNDATION DETAIL



SECTION A-A

SECTION B-B

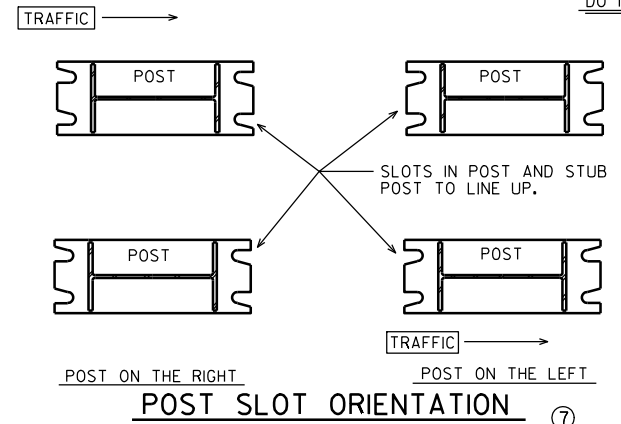


SHAFT PLACEMENT

BOLTING PROCEDURE - BASE CONNECTION

1. ASSEMBLE SIGN POST TO STUB POST WITH BOLTS AND ONE OF THE FLAT WASHERS ON EACH BOLT BETW. PLATES.
2. SHIM AS REQ'D. TO PLUMB POST.
3. TIGHTEN ALL BOLTS THE MAXIMUM POSSIBLE WITH 12" OR 15" WRENCH TO BED WASHERS & SHIMS AND TO CLEAN BOLT THREADS, THEN LOOSEN EACH BOLT IN TURN AND RETIGHTEN IN A SYSTEMATIC ORDER TO THE PRESCRIBED TORQUE. (SEE TABLE)
4. BURR THREADS AT JUNCTION WITH NUT USING A CENTER PUNCH TO PREVENT NUT LOOSENING.

NOTE:  
TIGHTEN THE HIGH STRENGTH BOLTS TO THE TORQUE SHOWN.  
DO NOT OVERTIGHTEN.



POST SLOT ORIENTATION

DESIGN DATA

WIND PRESSURE = 75 M.P.H.  
WIND COMPONENTS - NORMAL = 1.0 TRANSVERSE = 0.0  
ICE LOAD = 3 P.S.F.  
GROUP LOADS PERCENT OF ALLOWABLE STRESS  
1. DEAD 100  
2. DEAD & WIND 140  
3. DEAD, ICE & 1/2 WIND 140  
ALLOWABLE SOIL PRESSURE = 1/2 T / SQ. FT.  
WIND LOAD WAS APPLIED TO THE AREA OF THE SIGN AND TO THE SUPPORTING MEMBERS.  
ICE LOAD WAS APPLIED TO ONE FACE OF THE SIGN AND AROUND THE SURFACE OF THE SUPPORTING MEMBERS.

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.  
DESIGN CONFORMS WITH A.A.S.H.T.O. SPECIFICATIONS 1985.  
ALL POSTS, POST STUBS & ATTACHMENTS SHALL BE A.S.T.M. A709 GRADE 50.  
THE POST, BASE PLATES, UPPER SIX INCHES OF STUB POST FLANGE SPICE PLATE AND FUSE PLATE SHALL BE GALVANIZED AFTER FABRICATION.  
H.S. BOLTS, WASHERS & NUTS SHALL BE A325 GALVANIZED WHEN POSTS, POST STUBS AND ATTACHMENTS ARE A709 GRADE 50 AND GALVANIZED.

7

7

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*

DATE 4/26/11

For State Traffic Engineer

PLATE NO. A3-113

⑨	4-26-11	REMOVE NON-GALVANIZED
⑧	10-30-96	NOT GALVANIZED/GALVANIZED
⑦	10-30-92	QUANT., A588 EXCEPT., ADD SLOT VIEW
⑥	8-24-87	BASE CONN. WELD
⑤	10-13-81	BASE CONN. WELD & FUSE R WASHERS
④	10-19-79	POST A & B, A572 GR. 50, & K
②	11-28-78	"K" ③ 4-23-79 TYPE "E"
①	5-4-78	T <sub>1</sub> • T <sub>2</sub> & W <sub>1</sub>
NO.	DATE	REVISION

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

DIVISION OF HIGHWAYS

TYPE A, B, C, D, & E

CONST. SPEC. 2011

DRAWN BY JPH

PLANS CK'D.

FTG. & SIGN SUPPORT DETAILS

GROUND MOUNT BREAK-AWAY SIGNS

SHEET

7

VERITCAL DIMENSION ⇄

HORIZONTAL DIMENSION ⇄

	2.5 ft.	3 ft.	3.5 ft.	4 ft.	4.5 ft.	5 ft.	5.5 ft.	6 ft.	6.5 ft.	7 ft.	7.5 ft.	8 ft.	8.5 ft.	9 ft.	9.5 ft.	10 ft.	10.5 ft.	11 ft.	11.5 ft.	12 ft.	12.5 ft.	13 ft.	13.5 ft.	14 ft.	14.5 ft.	15 ft.	15.5 ft.	16 ft.		
10 ft.	25 Sq. Ft	30 Sq. Ft	35 Sq. Ft	40 Sq. Ft	45 Sq. Ft	50 Sq. Ft	55 Sq. Ft	60 Sq. Ft	65 Sq. Ft	70 Sq. Ft	75 Sq. Ft	80 Sq. Ft	85 Sq. Ft	90 Sq. Ft	95 Sq. Ft	100 Sq. Ft	105 Sq. Ft	110 Sq. Ft	115 Sq. Ft	120 Sq. Ft	125 Sq. Ft	130 Sq. Ft	135 Sq. Ft	140 Sq. Ft	145 Sq. Ft	150 Sq. Ft	155 Sq. Ft	160 Sq. Ft		
11 ft.	27.5 Sq. Ft	33 Sq. Ft	38.5 Sq. Ft	44 Sq. Ft	49.5 Sq. Ft	55 Sq. Ft	60.5 Sq. Ft	66 Sq. Ft	71.5 Sq. Ft	77 Sq. Ft	82.5 Sq. Ft	88 Sq. Ft	93.5 Sq. Ft	99 Sq. Ft	104.5 Sq. Ft	110 Sq. Ft	115.5 Sq. Ft	121 Sq. Ft	126.5 Sq. Ft	132 Sq. Ft	137.5 Sq. Ft	143 Sq. Ft	148.5 Sq. Ft	154 Sq. Ft	159.5 Sq. Ft	165 Sq. Ft	170.5 Sq. Ft	176 Sq. Ft		
12 ft.	30 Sq. Ft	36 Sq. Ft	42 Sq. Ft	48 Sq. Ft	54 Sq. Ft	60 Sq. Ft	66 Sq. Ft	72 Sq. Ft	78 Sq. Ft	84 Sq. Ft	90 Sq. Ft	96 Sq. Ft	102 Sq. Ft	108 Sq. Ft	114 Sq. Ft	120 Sq. Ft	126 Sq. Ft	132 Sq. Ft	138 Sq. Ft	144 Sq. Ft	150 Sq. Ft	156 Sq. Ft	162 Sq. Ft	168 Sq. Ft	174 Sq. Ft	180 Sq. Ft	186 Sq. Ft	192 Sq. Ft		
13 ft.	32.5 Sq. Ft	39 Sq. Ft	45.5 Sq. Ft	52 Sq. Ft	58.5 Sq. Ft	65 Sq. Ft	71.5 Sq. Ft	78 Sq. Ft	84.5 Sq. Ft	91 Sq. Ft	97.5 Sq. Ft	104 Sq. Ft	110.5 Sq. Ft	117 Sq. Ft	123.5 Sq. Ft	130 Sq. Ft	136.5 Sq. Ft	143 Sq. Ft	149.5 Sq. Ft	156 Sq. Ft	162.5 Sq. Ft	169 Sq. Ft	175.5 Sq. Ft	182 Sq. Ft	188.5 Sq. Ft	195 Sq. Ft	201.5 Sq. Ft	208 Sq. Ft		
14 ft.	35 Sq. Ft	42 Sq. Ft	49 Sq. Ft	56 Sq. Ft	63 Sq. Ft	70 Sq. Ft	77 Sq. Ft	84 Sq. Ft	91 Sq. Ft	98 Sq. Ft	105 Sq. Ft	112 Sq. Ft	119 Sq. Ft	126 Sq. Ft	133 Sq. Ft	140 Sq. Ft	147 Sq. Ft	154 Sq. Ft	161 Sq. Ft	168 Sq. Ft	175 Sq. Ft	182 Sq. Ft	189 Sq. Ft	196 Sq. Ft	203 Sq. Ft	210 Sq. Ft	217 Sq. Ft	224 Sq. Ft		
15 ft.	37.5 Sq. Ft	45 Sq. Ft	52.5 Sq. Ft	60 Sq. Ft	67.5 Sq. Ft	75 Sq. Ft	82.5 Sq. Ft	90 Sq. Ft	97.5 Sq. Ft	105 Sq. Ft	112.5 Sq. Ft	120 Sq. Ft	127.5 Sq. Ft	135 Sq. Ft	142.5 Sq. Ft	150 Sq. Ft	157.5 Sq. Ft	165 Sq. Ft	172.5 Sq. Ft	180 Sq. Ft	187.5 Sq. Ft	195 Sq. Ft	202.5 Sq. Ft	210 Sq. Ft	217.5 Sq. Ft	225 Sq. Ft	232.5 Sq. Ft	240 Sq. Ft		
16 ft.	40 Sq. Ft	48 Sq. Ft	56 Sq. Ft	64 Sq. Ft	72 Sq. Ft	80 Sq. Ft	88 Sq. Ft	96 Sq. Ft	104 Sq. Ft	112 Sq. Ft	120 Sq. Ft	128 Sq. Ft	136 Sq. Ft	144 Sq. Ft	152 Sq. Ft	160 Sq. Ft	168 Sq. Ft	176 Sq. Ft	184 Sq. Ft	192 Sq. Ft	200 Sq. Ft	208 Sq. Ft	216 Sq. Ft	224 Sq. Ft	232 Sq. Ft	240 Sq. Ft	248 Sq. Ft	256 Sq. Ft		
17 ft.	42.5 Sq. Ft	51 Sq. Ft	59.5 Sq. Ft	68 Sq. Ft	76.5 Sq. Ft	85 Sq. Ft	93.5 Sq. Ft	102 Sq. Ft	110.5 Sq. Ft	119 Sq. Ft	127.5 Sq. Ft	136 Sq. Ft	144.5 Sq. Ft	153 Sq. Ft	161.5 Sq. Ft	170 Sq. Ft	178.5 Sq. Ft	187 Sq. Ft	195.5 Sq. Ft	204 Sq. Ft	212.5 Sq. Ft	221 Sq. Ft	229.5 Sq. Ft	238 Sq. Ft	246.5 Sq. Ft	255 Sq. Ft	263.5 Sq. Ft	272 Sq. Ft		
18 ft.	45 Sq. Ft	54 Sq. Ft	63 Sq. Ft	72 Sq. Ft	81 Sq. Ft	90 Sq. Ft	99 Sq. Ft	108 Sq. Ft	117 Sq. Ft	126 Sq. Ft	135 Sq. Ft	144 Sq. Ft	153 Sq. Ft	162 Sq. Ft	171 Sq. Ft	180 Sq. Ft	189 Sq. Ft	198 Sq. Ft	207 Sq. Ft	216 Sq. Ft	225 Sq. Ft	234 Sq. Ft	243 Sq. Ft	252 Sq. Ft	261 Sq. Ft	270 Sq. Ft	279 Sq. Ft	288 Sq. Ft		
19 ft.	47.5 Sq. Ft	57 Sq. Ft	66.5 Sq. Ft	76 Sq. Ft	85.5 Sq. Ft	95 Sq. Ft	104.5 Sq. Ft	114 Sq. Ft	123.5 Sq. Ft	133 Sq. Ft	142.5 Sq. Ft	152 Sq. Ft	161.5 Sq. Ft	171 Sq. Ft	180.5 Sq. Ft	190 Sq. Ft	199.5 Sq. Ft	209 Sq. Ft	218.5 Sq. Ft	228 Sq. Ft	237.5 Sq. Ft	247 Sq. Ft	256.5 Sq. Ft	266 Sq. Ft	275.5 Sq. Ft	285 Sq. Ft	294.5 Sq. Ft	304 Sq. Ft		
20 ft.	50 Sq. Ft	60 Sq. Ft	70 Sq. Ft	80 Sq. Ft	90 Sq. Ft	100 Sq. Ft	110 Sq. Ft	120 Sq. Ft	130 Sq. Ft	140 Sq. Ft	150 Sq. Ft	160 Sq. Ft	170 Sq. Ft	180 Sq. Ft	190 Sq. Ft	200 Sq. Ft	210 Sq. Ft	220 Sq. Ft	230 Sq. Ft	240 Sq. Ft	250 Sq. Ft	260 Sq. Ft	270 Sq. Ft	280 Sq. Ft	290 Sq. Ft	300 Sq. Ft	310 Sq. Ft	320 Sq. Ft		
21 ft.	52.5 Sq. Ft	63 Sq. Ft	73.5 Sq. Ft	84 Sq. Ft	94.5 Sq. Ft	105 Sq. Ft	115.5 Sq. Ft	126 Sq. Ft	136.5 Sq. Ft	147 Sq. Ft	157.5 Sq. Ft	168 Sq. Ft	178.5 Sq. Ft	189 Sq. Ft	199.5 Sq. Ft	210 Sq. Ft	220.5 Sq. Ft	231 Sq. Ft	241.5 Sq. Ft	252 Sq. Ft	262.5 Sq. Ft	273 Sq. Ft	283.5 Sq. Ft	294 Sq. Ft	304.5 Sq. Ft	315 Sq. Ft	325.5 Sq. Ft	336 Sq. Ft		
Type "A" (2 Posts) 1.2 CY Conc. 68 LBs Bar Steel					Type "B" (2 Posts) 1.6 CY Conc. 98 LBs Bar Steel										Type "C" (2 Posts) 1.8 CY Conc. 100 LBs Bar Steel					Type "D" (2 Posts) 1.8 CY Conc. 112 LBs Bar Steel					Type "C" (3 Posts) 2.7 CY Conc. 150 LBs Bar Steel					
STEEL POST SIZE "A" - W10" x 12" "B" - W12" x 16" "C" - W12" x 19" "D" - W12 x 22"																														

7

DETERMINATION OF HIGH STRENGTH  
STRUCTURAL STEEL SIGN SUPPORT TYPE

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch  
for State Traffic Engineer

DATE 3/03/10 PLATE NO. A3-2.2

PROJECT NO:

SHEET NO:

E

FILE NAME : C:\users\PROJECTS\tr\_std\plate\A32.DGN

PLOT DATE : 05-MAR-2010 10:10

PLOT BY : di+jph

WISDOT/CADDs SHEET 42

VERTICAL DIMENSION ➡

HORIZONTAL DIMENSION ➡

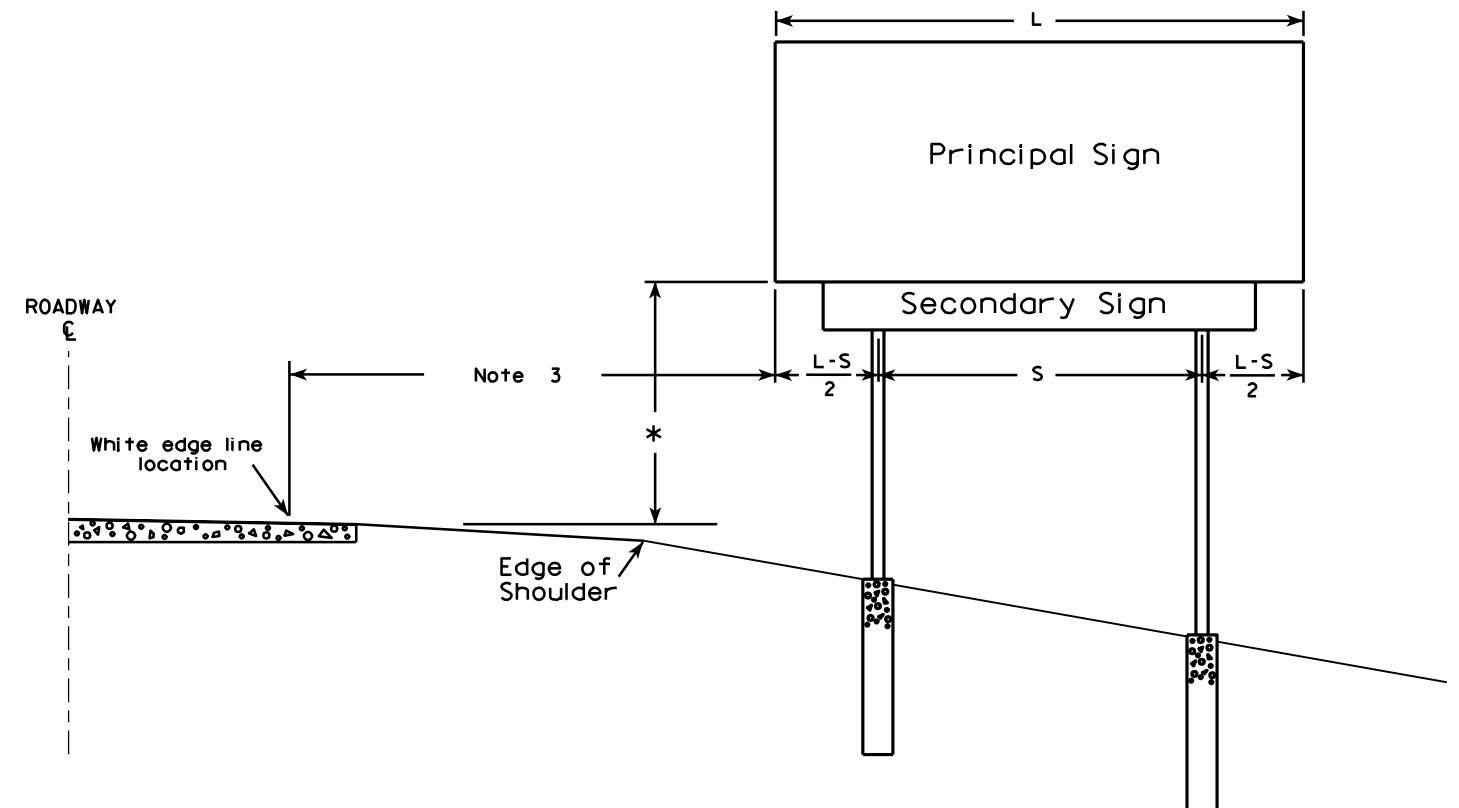
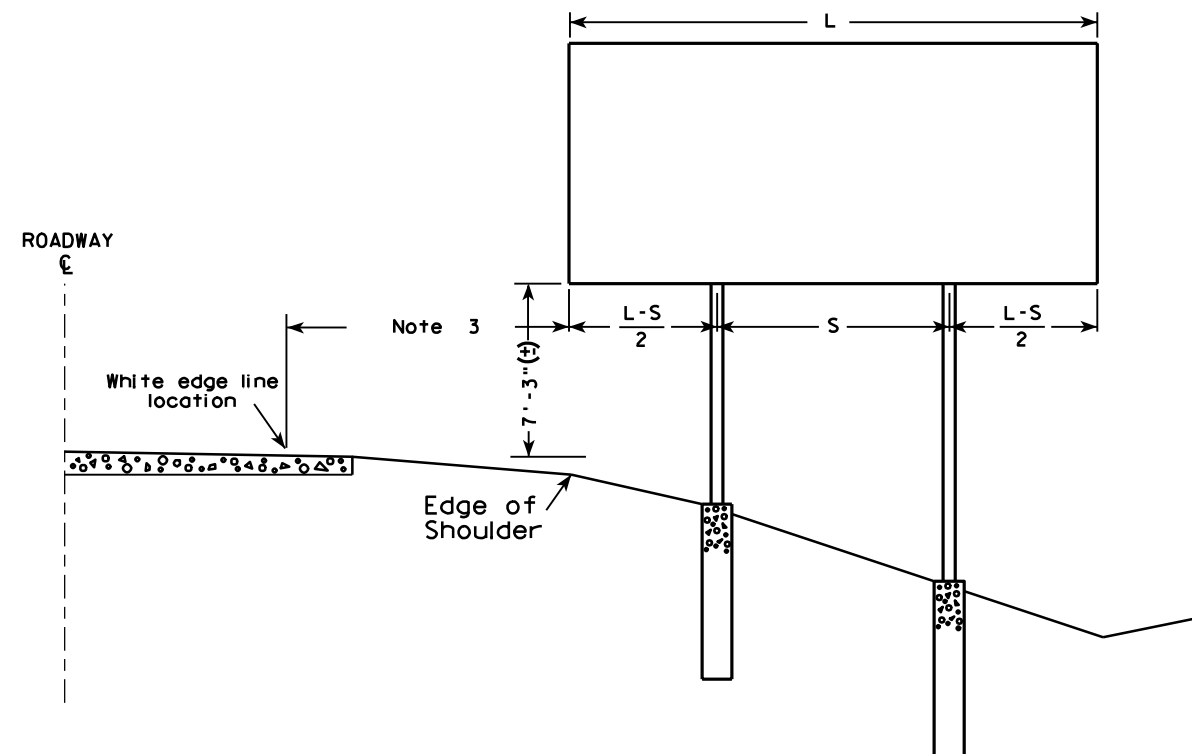
<div>1.2 CY Conc. 68 Lbs Bar Steel</div> <div>Type "A" (2 Posts)</div>	<div><div></div><div></div></div>	Type "A" (2 Posts)																											
	<div>2.5 ft.</div>	<div>3 ft.</div>	<div>3.5 ft.</div>	<div>4 ft.</div>	<div>4.5 ft.</div>	<div>5 ft.</div>	<div>5.5 ft.</div>	<div>6 ft.</div>	<div>6.5 ft.</div>	<div>7 ft.</div>	<div>7.5 ft.</div>	<div>8 ft.</div>	<div>8.5 ft.</div>	<div>9 ft.</div>	<div>9.5 ft.</div>	<div>10 ft.</div>	<div>10.5 ft.</div>	<div>11 ft.</div>	<div>11.5 ft.</div>	<div>12 ft.</div>	<div>12.5 ft.</div>	<div>13 ft.</div>	<div>13.5 ft.</div>	<div>14 ft.</div>	<div>14.5 ft.</div>	<div>15 ft.</div>	<div>15.5 ft.</div>	<div>16 ft.</div>	
	<div>22 ft.</div>	<div>55 Sq. Ft</div>	<div>66 Sq. Ft</div>	<div>77 Sq. Ft</div>	<div>88 Sq. Ft</div>	<div>99 Sq. Ft</div>	<div>110 Sq. Ft</div>	<div>121 Sq. Ft</div>	<div>132 Sq. Ft</div>	<div>143 Sq. Ft</div>	<div>154 Sq. Ft</div>	<div>165 Sq. Ft</div>	<div>176 Sq. Ft</div>	<div>187 Sq. Ft</div>	<div>198 Sq. Ft</div>	<div>209 Sq. Ft</div>	<div>220 Sq. Ft</div>	<div>231 Sq. Ft</div>	<div>242 Sq. Ft</div>	<div>253 Sq. Ft</div>	<div>264 Sq. Ft</div>	<div>275 Sq. Ft</div>	<div>286 Sq. Ft</div>	<div>297 Sq. Ft</div>	<div>308 Sq. Ft</div>	<div>319 Sq. Ft</div>	<div>330 Sq. Ft</div>	<div>341 Sq. Ft</div>	<div>352 Sq. Ft</div>
	<div>23 ft.</div>	<div>57.5 Sq. Ft</div>	<div>69 Sq. Ft</div>	<div>80.5 Sq. Ft</div>	<div>92 Sq. Ft</div>	<div>103.5 Sq. Ft</div>	<div>115 Sq. Ft</div>	<div>126.5 Sq. Ft</div>	<div>138 Sq. Ft</div>	<div>149.5 Sq. Ft</div>	<div>161 Sq. Ft</div>	<div>172.5 Sq. Ft</div>	<div>184 Sq. Ft</div>	<div>195.5 Sq. Ft</div>	<div>207 Sq. Ft</div>	<div>218.5 Sq. Ft</div>	<div>230 Sq. Ft</div>	<div>241.5 Sq. Ft</div>	<div>253 Sq. Ft</div>	<div>264.5 Sq. Ft</div>	<div>276 Sq. Ft</div>	<div>287.5 Sq. Ft</div>	<div>299 Sq. Ft</div>	<div>310.5 Sq. Ft</div>	<div>322 Sq. Ft</div>	<div>333.5 Sq. Ft</div>	<div>345 Sq. Ft</div>	<div>356.5 Sq. Ft</div>	<div>368 Sq. Ft</div>
	<div>24 ft.</div>	<div>60 Sq. Ft</div>	<div>72 Sq. Ft</div>	<div>84 Sq. Ft</div>	<div>96 Sq. Ft</div>	<div>108 Sq. Ft</div>	<div>120 Sq. Ft</div>	<div>132 Sq. Ft</div>	<div>144 Sq. Ft</div>	<div>156 Sq. Ft</div>	<div>168 Sq. Ft</div>	<div>180 Sq. Ft</div>	<div>192 Sq. Ft</div>	<div>204 Sq. Ft</div>	<div>216 Sq. Ft</div>	<div>228 Sq. Ft</div>	<div>240 Sq. Ft</div>	<div>252 Sq. Ft</div>	<div>264 Sq. Ft</div>	<div>276 Sq. Ft</div>	<div>288 Sq. Ft</div>	<div>300 Sq. Ft</div>	<div>312 Sq. Ft</div>	<div>324 Sq. Ft</div>	<div>336 Sq. Ft</div>	<div>348 Sq. Ft</div>	<div>360 Sq. Ft</div>	<div>372 Sq. Ft</div>	<div>384 Sq. Ft</div>
	<div>25 ft.</div>	<div>62.5 Sq. Ft</div>	<div>75 Sq. Ft</div>	<div>87.5 Sq. Ft</div>	<div>100 Sq. Ft</div>	<div>112.5 Sq. Ft</div>	<div>125 Sq. Ft</div>	<div>137.5 Sq. Ft</div>	<div>150 Sq. Ft</div>	<div>162.5 Sq. Ft</div>	<div>175 Sq. Ft</div>	<div>187.5 Sq. Ft</div>	<div>200 Sq. Ft</div>	<div>212.5 Sq. Ft</div>	<div>225 Sq. Ft</div>	<div>237.5 Sq. Ft</div>	<div>250 Sq. Ft</div>	<div>262.5 Sq. Ft</div>	<div>275 Sq. Ft</div>	<div>287.5 Sq. Ft</div>	<div>300 Sq. Ft</div>	<div>312.5 Sq. Ft</div>	<div>325 Sq. Ft</div>	<div>337.5 Sq. Ft</div>	<div>350 Sq. Ft</div>	<div>362.5 Sq. Ft</div>	<div>375 Sq. Ft</div>	<div>387.5 Sq. Ft</div>	<div>400 Sq. Ft</div>
	<div>26 ft.</div>	<div>65 Sq. Ft</div>	<div>78 Sq. Ft</div>	<div>91 Sq. Ft</div>	<div>104 Sq. Ft</div>	<div>117 Sq. Ft</div>	<div>130 Sq. Ft</div>	<div>143 Sq. Ft</div>	<div>156 Sq. Ft</div>	<div>169 Sq. Ft</div>	<div>182 Sq. Ft</div>	<div>195 Sq. Ft</div>	<div>208 Sq. Ft</div>	<div>221 Sq. Ft</div>	<div>234 Sq. Ft</div>	<div>247 Sq. Ft</div>	<div>260 Sq. Ft</div>	<div>273 Sq. Ft</div>	<div>286 Sq. Ft</div>	<div>299 Sq. Ft</div>	<div>312 Sq. Ft</div>	<div>325 Sq. Ft</div>	<div>338 Sq. Ft</div>	<div>351 Sq. Ft</div>	<div>364 Sq. Ft</div>	<div>377 Sq. Ft</div>	<div>390 Sq. Ft</div>	<div>403 Sq. Ft</div>	<div>416 Sq. Ft</div>
	<div>27 ft.</div>	<div>67.5 Sq. Ft</div>	<div>81 Sq. Ft</div>	<div>94.5 Sq. Ft</div>	<div>108 Sq. Ft</div>	<div>121.5 Sq. Ft</div>	<div>135 Sq. Ft</div>	<div>148.5 Sq. Ft</div>	<div>162 Sq. Ft</div>	<div>175.5 Sq. Ft</div>	<div>189 Sq. Ft</div>	<div>202.5 Sq. Ft</div>	<div>216 Sq. Ft</div>	<div>229.5 Sq. Ft</div>	<div>243 Sq. Ft</div>	<div>256.5 Sq. Ft</div>	<div>270 Sq. Ft</div>	<div>283.5 Sq. Ft</div>	<div>297 Sq. Ft</div>	<div>310.5 Sq. Ft</div>	<div>324 Sq. Ft</div>	<div>337.5 Sq. Ft</div>	<div>351 Sq. Ft</div>	<div>364.5 Sq. Ft</div>	<div>378 Sq. Ft</div>	<div>391.5 Sq. Ft</div>	<div>405 Sq. Ft</div>	<div>418.5 Sq. Ft</div>	<div>432 Sq. Ft</div>
	<div>28 ft.</div>	<div>70 Sq. Ft</div>	<div>84 Sq. Ft</div>	<div>98 Sq. Ft</div>	<div>112 Sq. Ft</div>	<div>126 Sq. Ft</div>	<div>140 Sq. Ft</div>	<div>154 Sq. Ft</div>	<div>168 Sq. Ft</div>	<div>182 Sq. Ft</div>	<div>196 Sq. Ft</div>	<div>210 Sq. Ft</div>	<div>224 Sq. Ft</div>	<div>238 Sq. Ft</div>	<div>252 Sq. Ft</div>	<div>266 Sq. Ft</div>	<div>280 Sq. Ft</div>	<div>294 Sq. Ft</div>	<div>308 Sq. Ft</div>	<div>322 Sq. Ft</div>	<div>336 Sq. Ft</div>	<div>350 Sq. Ft</div>	<div>364 Sq. Ft</div>	<div>378 Sq. Ft</div>	<div>392 Sq. Ft</div>	<div>406 Sq. Ft</div>	<div>420 Sq. Ft</div>	<div>434 Sq. Ft</div>	<div>448 Sq. Ft</div>
	<div>29 ft.</div>	<div>72.5 Sq. Ft</div>	<div>87 Sq. Ft</div>	<div>101.5 Sq. Ft</div>	<div>116 Sq. Ft</div>	<div>130.5 Sq. Ft</div>	<div>145 Sq. Ft</div>	<div>159.5 Sq. Ft</div>	<div>174 Sq. Ft</div>	<div>188.5 Sq. Ft</div>	<div>203 Sq. Ft</div>	<div>217.5 Sq. Ft</div>	<div>232 Sq. Ft</div>	<div>246.5 Sq. Ft</div>	<div>261 Sq. Ft</div>	<div>275.5 Sq. Ft</div>	<div>290 Sq. Ft</div>	<div>304.5 Sq. Ft</div>	<div>319 Sq. Ft</div>	<div>333.5 Sq. Ft</div>	<div>348 Sq. Ft</div>	<div>362.5 Sq. Ft</div>	<div>377 Sq. Ft</div>	<div>391.5 Sq. Ft</div>	<div>406 Sq. Ft</div>	<div>420.5 Sq. Ft</div>	<div>435 Sq. Ft</div>	<div>449.5 Sq. Ft</div>	<div>464 Sq. Ft</div>
	<div>30 ft.</div>	<div>75 Sq. Ft</div>	<div>90 Sq. Ft</div>	<div>105 Sq. Ft</div>	<div>120 Sq. Ft</div>	<div>135 Sq. Ft</div>	<div>150 Sq. Ft</div>	<div>165 Sq. Ft</div>	<div>180 Sq. Ft</div>	<div>195 Sq. Ft</div>	<div>210 Sq. Ft</div>	<div>225 Sq. Ft</div>	<div>240 Sq. Ft</div>	<div>255 Sq. Ft</div>	<div>270 Sq. Ft</div>	<div>285 Sq. Ft</div>	<div>300 Sq. Ft</div>	<div>315 Sq. Ft</div>	<div>330 Sq. Ft</div>	<div>345 Sq. Ft</div>	<div>360 Sq. Ft</div>	<div>375 Sq. Ft</div>	<div>390 Sq. Ft</div>	<div>405 Sq. Ft</div>	<div>420 Sq. Ft</div>	<div>435 Sq. Ft</div>	<div>450 Sq. Ft</div>	<div>465 Sq. Ft</div>	<div>480 Sq. Ft</div>
	<div>31 ft.</div>	<div>77.5 Sq. Ft</div>	<div>93 Sq. Ft</div>	<div>108.5 Sq. Ft</div>	<div>124 Sq. Ft</div>	<div>139.5 Sq. Ft</div>	<div>155 Sq. Ft</div>	<div>170.5 Sq. Ft</div>	<div>186 Sq. Ft</div>	<div>201.5 Sq. Ft</div>	<div>217 Sq. Ft</div>	<div>232.5 Sq. Ft</div>	<div>248 Sq. Ft</div>	<div>263.5 Sq. Ft</div>	<div>279 Sq. Ft</div>	<div>294.5 Sq. Ft</div>	<div>310 Sq. Ft</div>	<div>325.5 Sq. Ft</div>	<div>341 Sq. Ft</div>	<div>356.5 Sq. Ft</div>	<div>372 Sq. Ft</div>	<div>387.5 Sq. Ft</div>	<div>403 Sq. Ft</div>	<div>418.5 Sq. Ft</div>	<div>434 Sq. Ft</div>	<div>449.5 Sq. Ft</div>	<div>465 Sq. Ft</div>	<div>480.5 Sq. Ft</div>	<div>496 Sq. Ft</div>
	<div>32 ft.</div>	<div>80 Sq. Ft</div>	<div>96 Sq. Ft</div>	<div>112 Sq. Ft</div>	<div>128 Sq. Ft</div>	<div>144 Sq. Ft</div>	<div>160 Sq. Ft</div>	<div>176 Sq. Ft</div>	<div>192 Sq. Ft</div>	<div>208 Sq. Ft</div>	<div>224 Sq. Ft</div>	<div>240 Sq. Ft</div>	<div>256 Sq. Ft</div>	<div>272 Sq. Ft</div>	<div>288 Sq. Ft</div>	<div>304 Sq. Ft</div>	<div>320 Sq. Ft</div>	<div>336 Sq. Ft</div>	<div>352 Sq. Ft</div>	<div>368 Sq. Ft</div>	<div>384 Sq. Ft</div>	<div>400 Sq. Ft</div>	<div>416 Sq. Ft</div>	<div>432 Sq. Ft</div>	<div>448 Sq. Ft</div>	<div>464 Sq. Ft</div>	<div>480 Sq. Ft</div>	<div>496 Sq. Ft</div>	<div>512 Sq. Ft</div>
	<div>33 ft.</div>	<div>82.5 Sq. Ft</div>	<div>99 Sq. Ft</div>	<div>115.5 Sq. Ft</div>	<div>132 Sq. Ft</div>	<div>148.5 Sq. Ft</div>	<div>165 Sq. Ft</div>	<div>181.5 Sq. Ft</div>	<div>198 Sq. Ft</div>	<div>214.5 Sq. Ft</div>	<div>231 Sq. Ft</div>	<div>247.5 Sq. Ft</div>	<div>264 Sq. Ft</div>	<div>280.5 Sq. Ft</div>	<div>297 Sq. Ft</div>	<div>313.5 Sq. Ft</div>	<div>330 Sq. Ft</div>	<div>346.5 Sq. Ft</div>	<div>363 Sq. Ft</div>	<div>379.5 Sq. Ft</div>	<div>396 Sq. Ft</div>	<div>412.5 Sq. Ft</div>	<div>429 Sq. Ft</div>	<div>445.5 Sq. Ft</div>	<div>462 Sq. Ft</div>	<div>478.5 Sq. Ft</div>	<div>495 Sq. Ft</div>	<div>511.5 Sq. Ft</div>	<div>528 Sq. Ft</div>
	<div>34 ft.</div>	<div>85 Sq. Ft</div>	<div>102 Sq. Ft</div>	<div>119 Sq. Ft</div>	<div>136 Sq. Ft</div>	<div>153 Sq. Ft</div>	<div>170 Sq. Ft</div>	<div>187 Sq. Ft</div>	<div>204 Sq. Ft</div>	<div>221 Sq. Ft</div>	<div>238 Sq. Ft</div>	<div>255 Sq. Ft</div>	<div>272 Sq. Ft</div>	<div>289 Sq. Ft</div>	<div>306 Sq. Ft</div>	<div>323 Sq. Ft</div>	<div>340 Sq. Ft</div>	<div>357 Sq. Ft</div>	<div>374 Sq. Ft</div>	<div>391 Sq. Ft</div>	<div>408 Sq. Ft</div>	<div>425 Sq. Ft</div>	<div>442 Sq. Ft</div>	<div>459 Sq. Ft</div>	<div>476 Sq. Ft</div>	<div>493 Sq. Ft</div>	<div>510 Sq. Ft</div>	<div>527 Sq. Ft</div>	<div>544 Sq. Ft</div>
	<div>35 ft.</div>	<div>87.5 Sq. Ft</div>	<div>105 Sq. Ft</div>	<div>122.5 Sq. Ft</div>	<div>140 Sq. Ft</div>	<div>157.5 Sq. Ft</div>	<div>175 Sq. Ft</div>	<div>192.5 Sq. Ft</div>	<div>210 Sq. Ft</div>	<div>227.5 Sq. Ft</div>	<div>245 Sq. Ft</div>	<div>262.5 Sq. Ft</div>	<div>280 Sq. Ft</div>	<div>297.5 Sq. Ft</div>	<div>315 Sq. Ft</div>	<div>332.5 Sq. Ft</div>	<div>350 Sq. Ft</div>	<div>367.5 Sq. Ft</div>	<div>385 Sq. Ft</div>	<div>402.5 Sq. Ft</div>	<div>420 Sq. Ft</div>	<div>437.5 Sq. Ft</div>	<div>455 Sq. Ft</div>	<div>472.5 Sq. Ft</div>	<div>490 Sq. Ft</div>	<div>507.5 Sq. Ft</div>	<div>525 Sq. Ft</div>	<div>542.5 Sq. Ft</div>	<div>560 Sq. Ft</div>
	<div>36 ft.</div>	<div>90 Sq. Ft</div>	<div>108 Sq. Ft</div>	<div>126 Sq. Ft</div>	<div>144 Sq. Ft</div>	<div>162 Sq. Ft</div>	<div>180 Sq. Ft</div>	<div>198 Sq. Ft</div>	<div>216 Sq. Ft</div>	<div>234 Sq. Ft</div>	<div>252 Sq. Ft</div>	<div>270 Sq. Ft</div>	<div>288 Sq. Ft</div>	<div>306 Sq. Ft</div>	<div>324 Sq. Ft</div>	<div>342 Sq. Ft</div>	<div>360 Sq. Ft</div>	<div>378 Sq. Ft</div>	<div>396 Sq. Ft</div>	<div>414 Sq. Ft</div>	<div>432 Sq. Ft</div>	<div>450 Sq. Ft</div>	<div>468 Sq. Ft</div>	<div>486 Sq. Ft</div>	<div>504 Sq. Ft</div>	<div>522 Sq. Ft</div>	<div>540 Sq. Ft</div>	<div>558 Sq. Ft</div>	<div>576 Sq. Ft</div>
Type "B" (2 Posts) 1.6 CY Conc. 98 Lbs Bar Steel												Type "C" (2 Posts) 1.8 CY Conc. 100 Lbs Bar Steel				Type "D" (2 Posts) 1.8 CY Conc. 112 Lbs Bar Steel				Type "C" (3 Posts) 2.7 CY Conc. 150 Lbs Bar Steel				Type "D" (3 Posts) 2.7 CY Conc. 168 Lbs Bar Steel					
<div>STEEL POST SIZE</div> <div>"A" - W10" x 12"</div> <div>"B" - W12" x 16"</div> <div>"C" - W12" x 19"</div> <div>"D" - W12 x 22"</div>																													

DETERMINATION OF HIGH STRENGTH  
STRUCTURAL STEEL SIGN SUPPORT TYPE

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 3/5/10 PLATE NO. A3-3.2



#### GENERAL NOTES

1. For a 2 post installation, S equals  $3L/5$ , but shall not be less than 9 ft.
2. For a 3 post installation, S equals  $5L/7$ , but shall not be less than 18 ft., and the space between any two posts shall not be less than 9 ft.
3. Unless noted in the plan, the sign offset distance shall be a minimum of 17'-6", desirable 30'-0".
4. The (±) tolerance shown on this sheet is 3 in.
5. The vertical sign height clearance detailed is measured from the bottom of the sign to the near edge of pavement.
6. Post lengths shown in the miscellaneous quantities are estimated lengths. The contractor shall verify post lengths at the time of final grading.
7. Refer to the Traffic Guidelines Manual for further guidance on minimum vertical clearance requirements.

\* Clearance is 8'-3" (±) when the secondary sign is 3 ft. or less in height. For secondary signs larger than 3 ft., the clearance to the bottom of the secondary sign shall be 5'-3" (±).

#### TYPICAL INSTALLATION OF TYPE I SIGNS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Matthew R. Rauch*  
for State Traffic Engineer

DATE 4/02/08

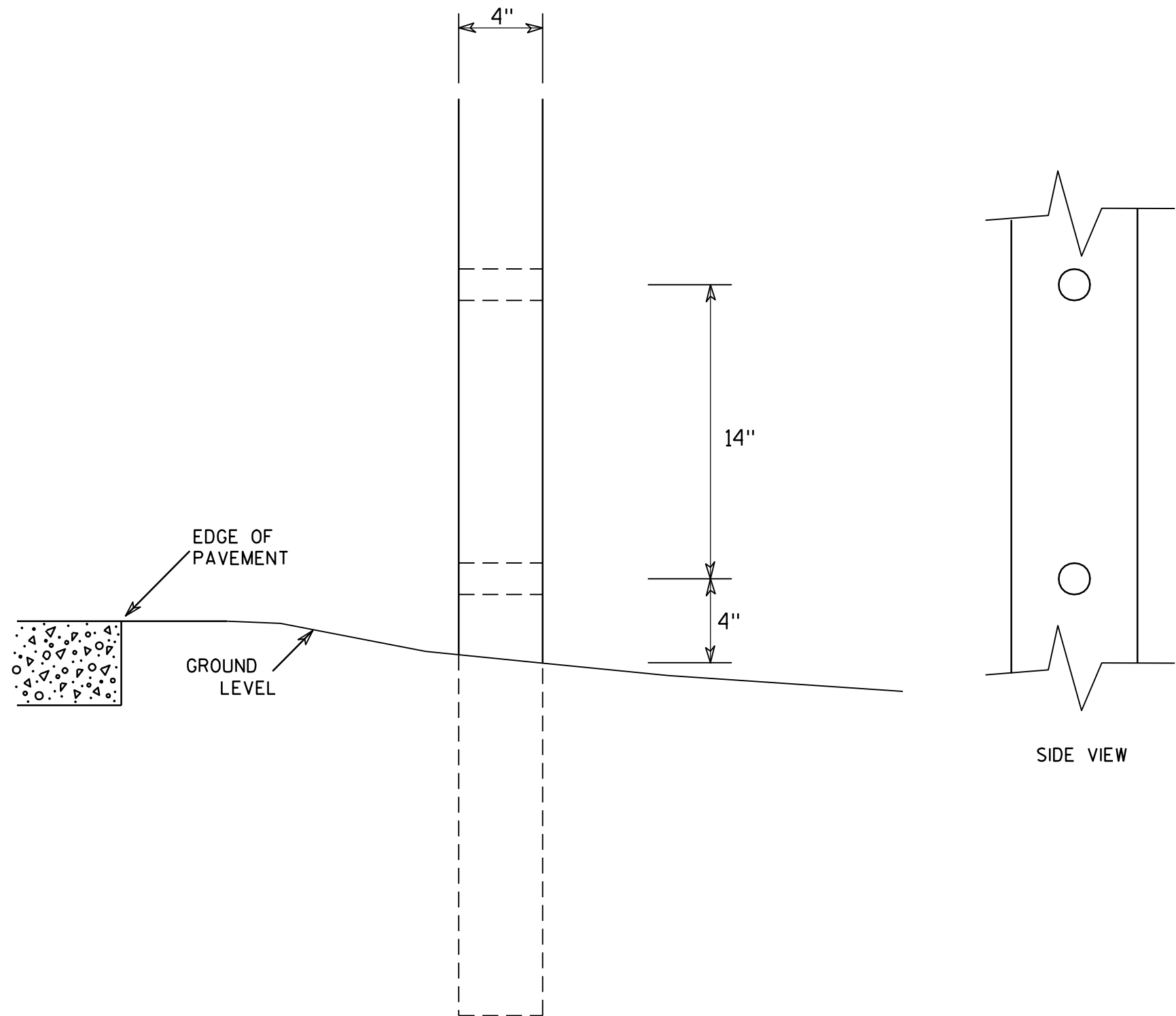
PLATE NO. A4-1.9

PROJECT NO:

SHEET NO:

E

7



GENERAL NOTES

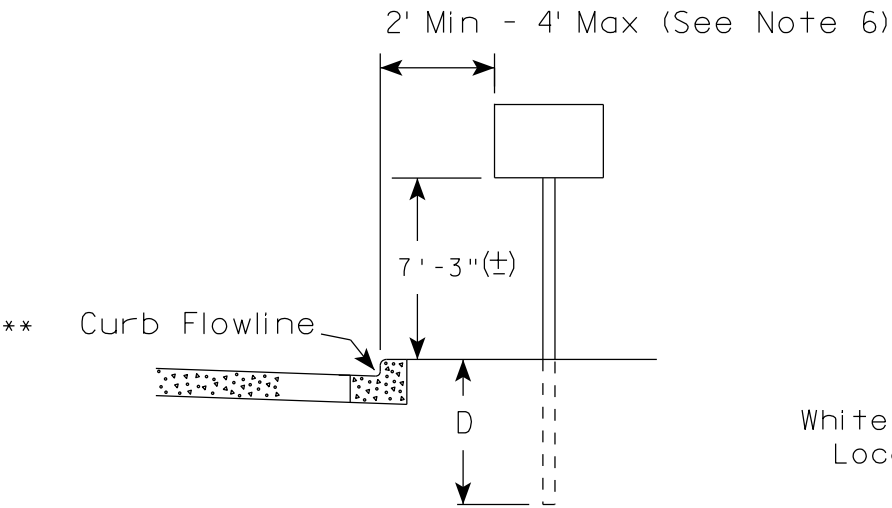
1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

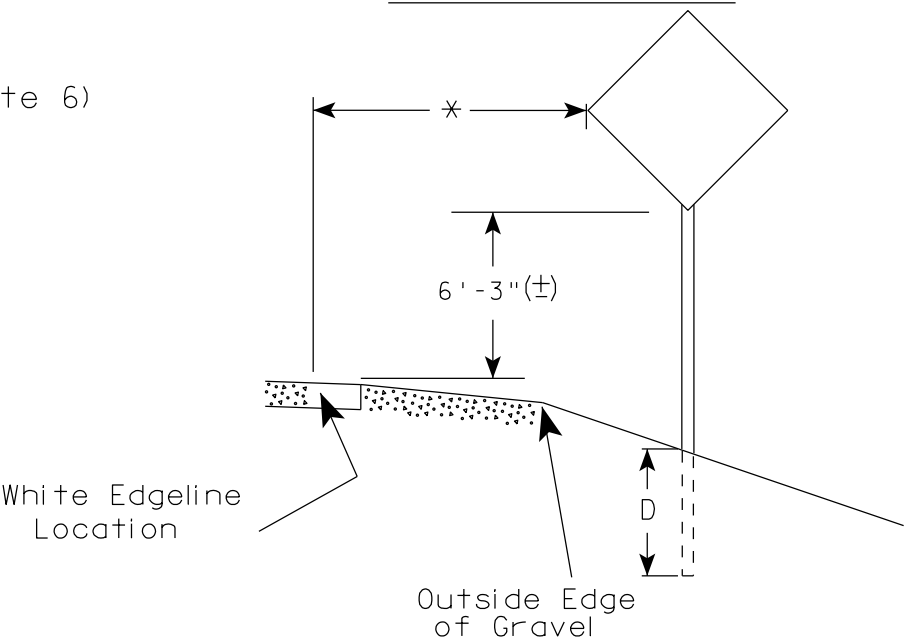
4 X 6 WOOD POST MODIFICATIONS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Chester J. Spang</i> for State Traffic Engineer
DATE 3/27/97	PLATE NO. A4-11.2



URBAN AREA



RURAL AREA (See Note 2)



- GENERAL NOTES
1. Signs wider than 4 feet, 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
  2. If signs are mounted on barrier wall, see A4-10 sign plate.
  3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
  4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
  5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
  6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
  7. The (±) tolerance for mounting height is 3 inches.
  8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
  9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series) & End of Rod Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (+).

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

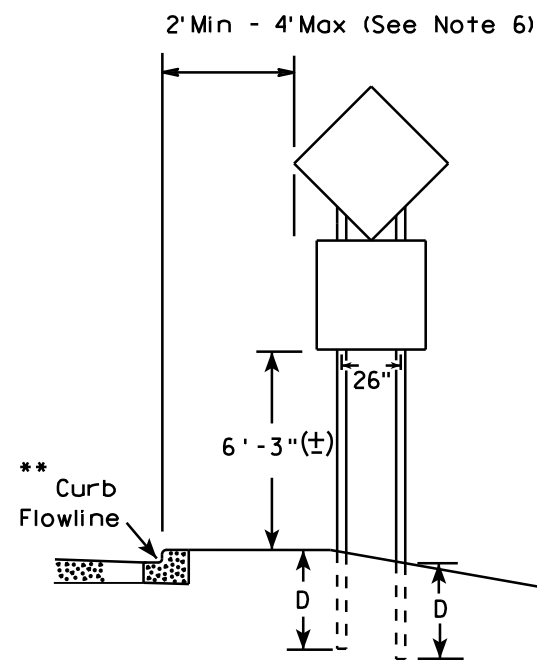
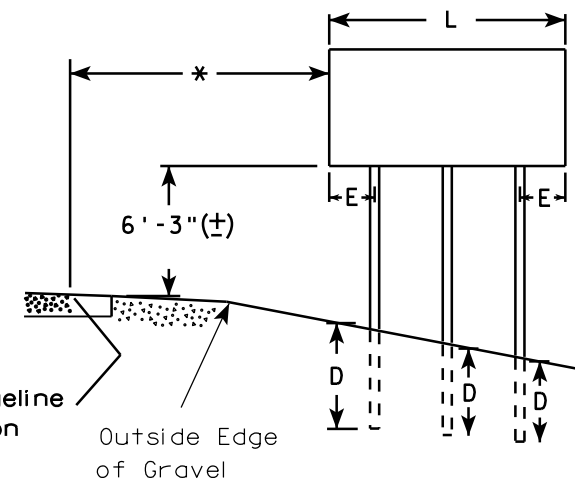
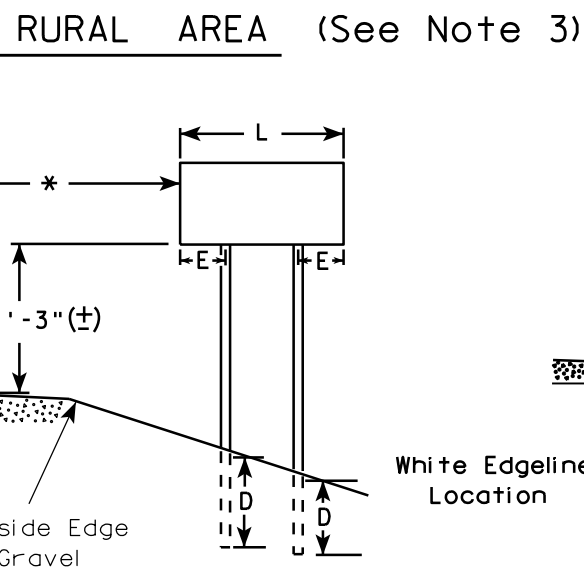
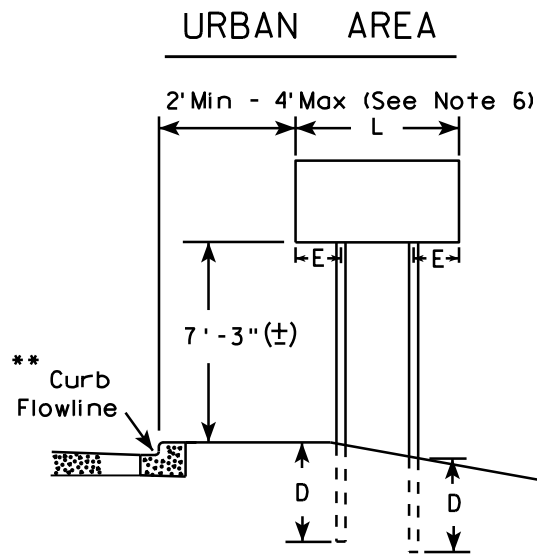
\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

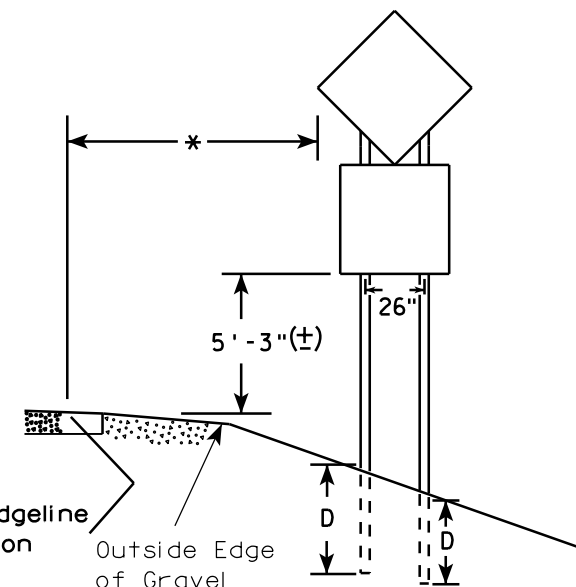
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 9/30/13 PLATE NO. A4-3.18



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

- GENERAL NOTES**
1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
  2. See tables below for required number of posts.
  3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
  4. The (±) tolerance for mounting height is 3 inches.
  5. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
  6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
  7. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
  8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (±).

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

\*\* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\*\*\* See A4-3 sign plate for signs 4' or less in width or 20 S.F. or less in area.

\*\*\*

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 120" less than 168"	12"

SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)	
L	E
168" and greater	12"

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

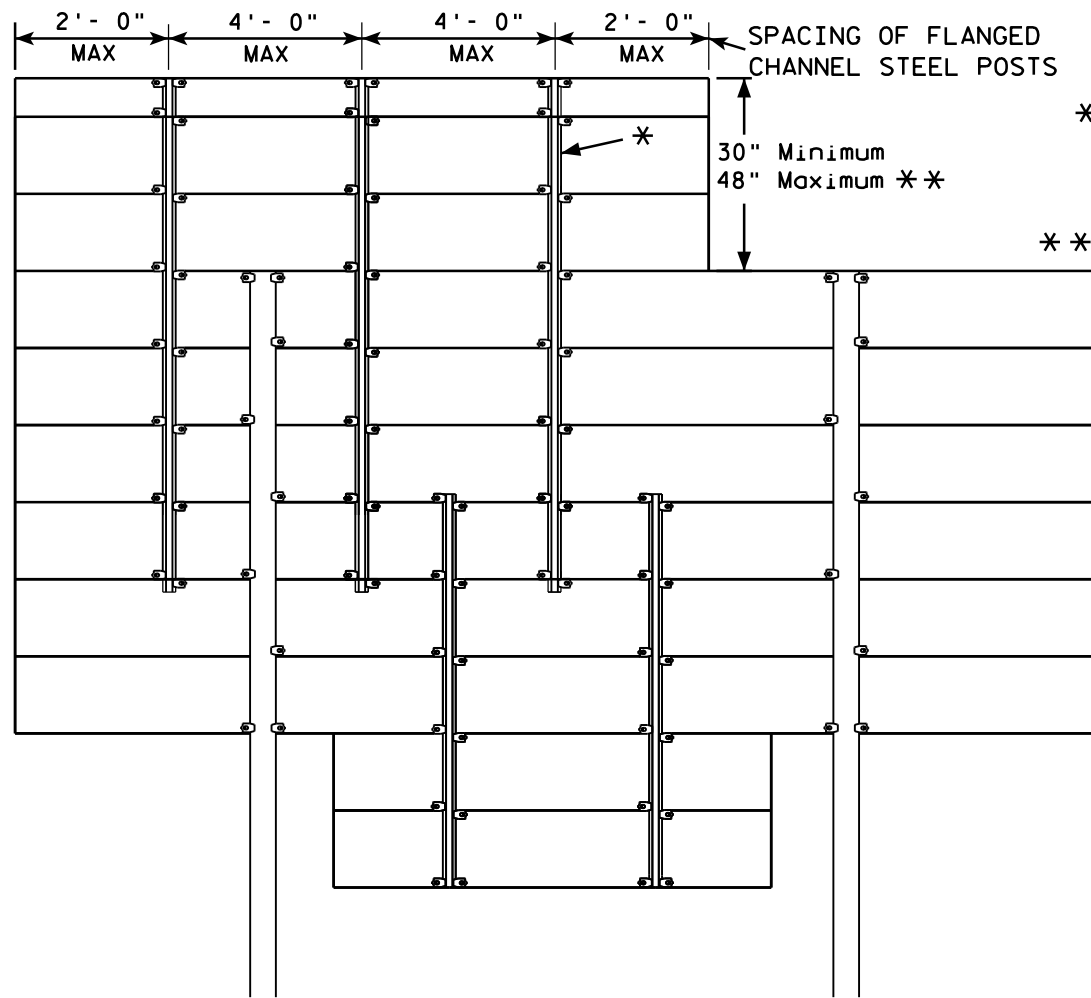
TYPICAL INSTALLATION  
OF TYPE II SIGNS  
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 9/30/13 PLATE NO. A4-4.12

GROUND MOUNTED SIGN

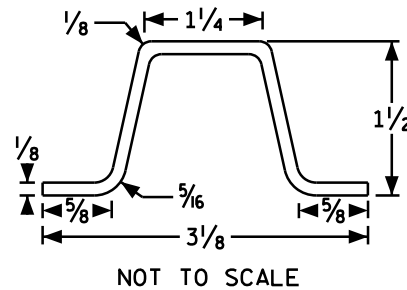


\* = 2.00 lb/ft FLANGED CHANNEL, MIN. YIELD STRENGTH = 60,000 PSI (GRADE 60) GALVANIZED

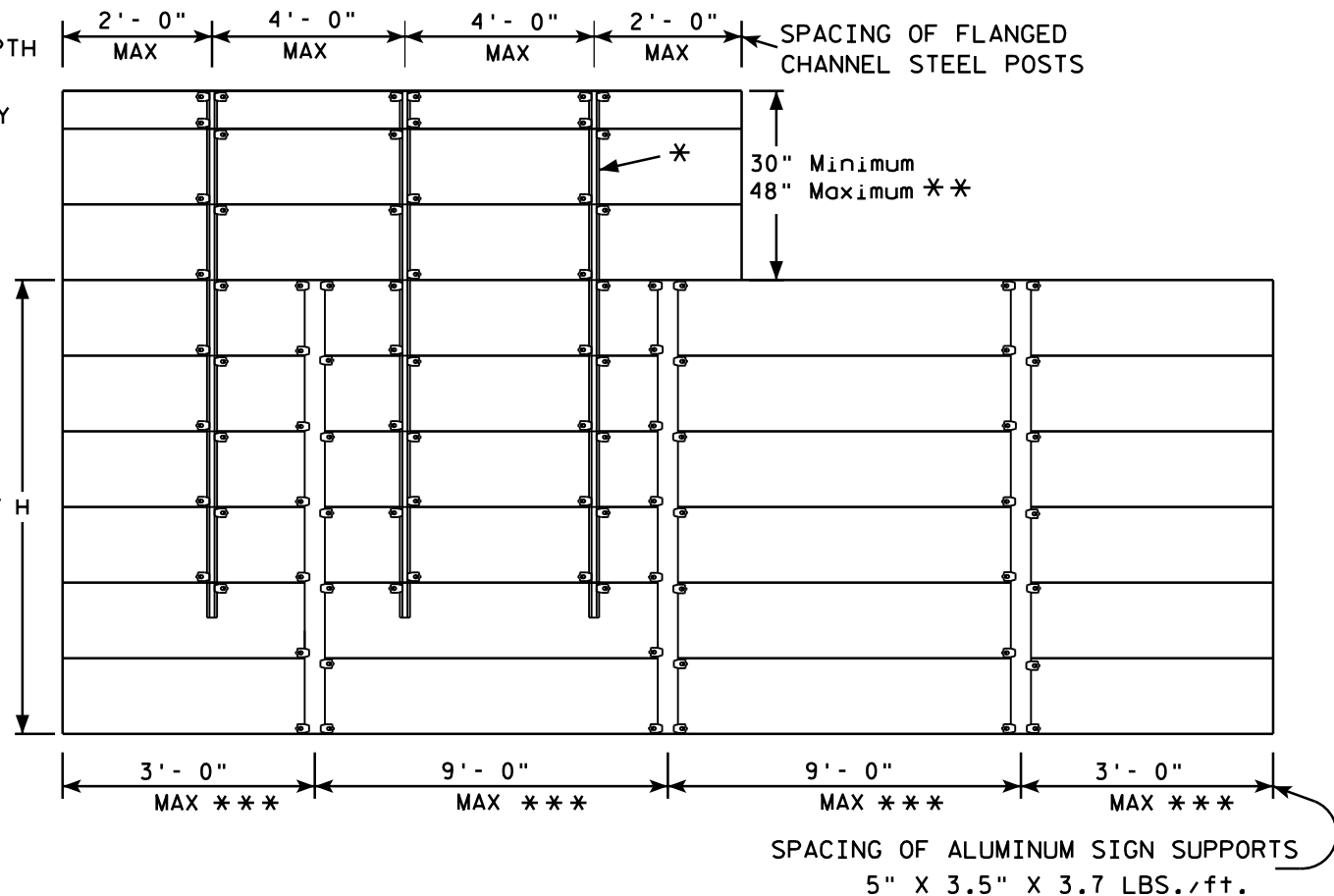
\*\* = FOR 48" HEIGHT PANELS ON OVERHEAD STRUCTURES, ENTIRE SIGN SHALL BE CENTERED VERTICALLY ABOUT THE DEPTH OF THE TRUSS.

\*\*\* THESE SPACING DISTANCES SHALL ONLY BE USED WHEN THE MAIN SIGN HAS A MAXIMUM HEIGHT (DIMENSION H) OF 16 FT OR LESS. FOR SIGNS WITH A HEIGHT OF GREATER THAN 16 FT, STRUCTURAL CALCULATIONS SHALL BE PERFORMED.

FLANGE CHANNEL DETAIL



SIGN BRIDGE MOUNTED SIGN



GENERAL NOTES

1. Flanged channel steel posts shall conform to size and material above, and shall be considered as incidental to other items in the contract.
2. Number of Flanged channel steel supports varies with length of panel and shall be spaced as shown:  
PANEL LENGTH 8'-0" OR LESS = 2 CHANNELS  
PANEL LENGTH 9'-0" - 12'-0" = 3 CHANNELS  
PANEL LENGTH 13'-0" OR MORE = 4 CHANNELS  
If the flanged channel steel posts can not be horizontally spaced as shown, they can be moved so as to securely hold the sign.

3. The EXIT NUMBER PANEL shall normally be positioned above the guide sign aligned with the right edge of the guide sign. If the guide sign indicates a left exit, the EXIT NUMBER PANEL shall be aligned with the left edge of the guide sign.
4. If the bolt holes in the top panel (EXIT NUMBER), or sub panel (NEXT EXIT) line up with holes in main sign panel, stitch bolts shall be used in addition to the channels.
5. Provide post clips for each sign as shown. (Please note the differences between a ground mounted versus Sign bridge mounted sign as far as number of clips required on the main supports or beams)
6. Structural steel sign supports shall extend to the top of the main signs, as shown on the above details.

ATTACHMENT OF GUIDE SIGNS TO SUPPORTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Matthew R. Rauch*  
for State Traffic Engineer

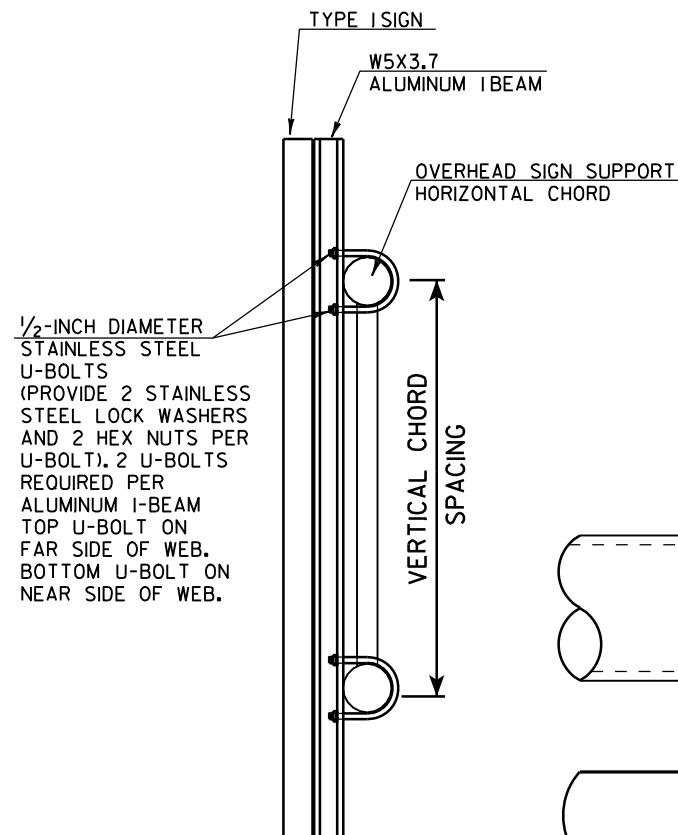
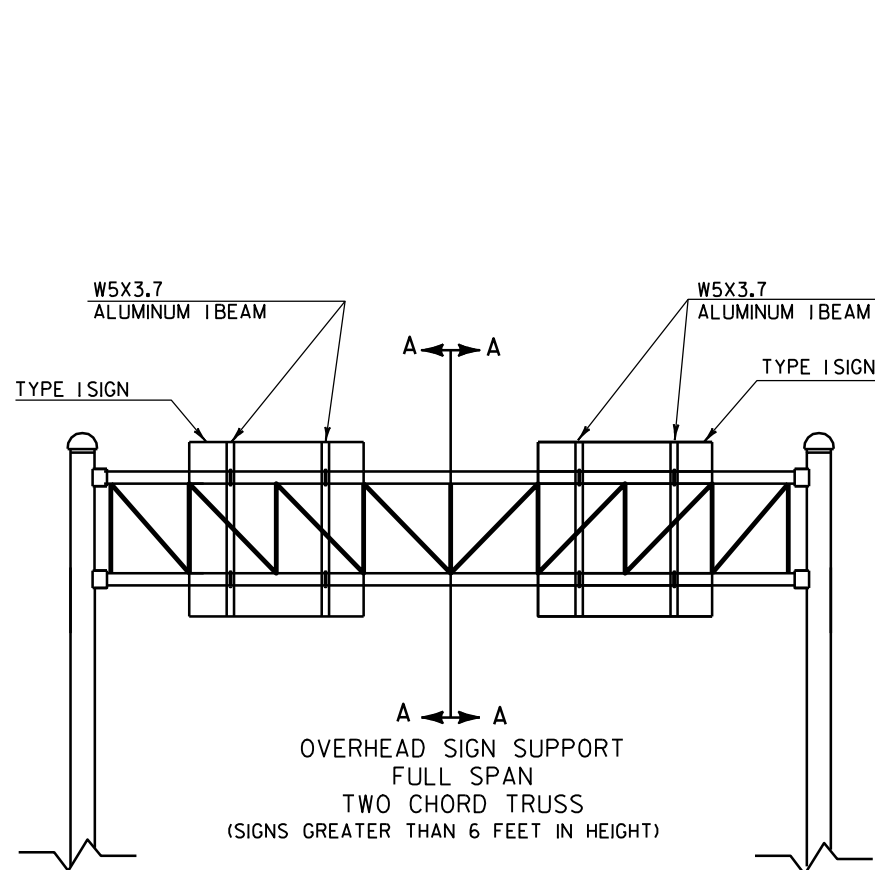
DATE 12/05/13

PLATE NO. A4-6.12

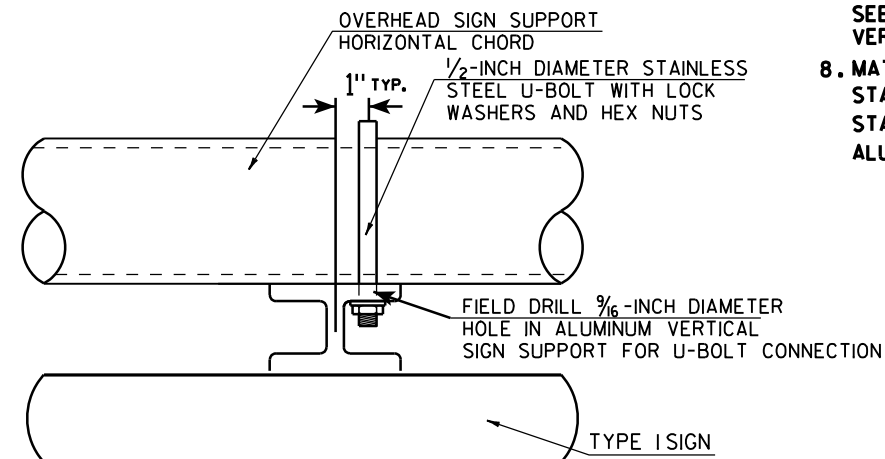
PROJECT NO:

SHEET NO:

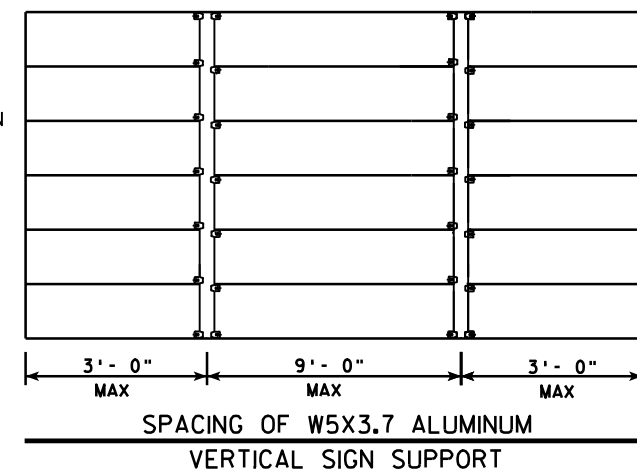
E



CUT SECTION A-A

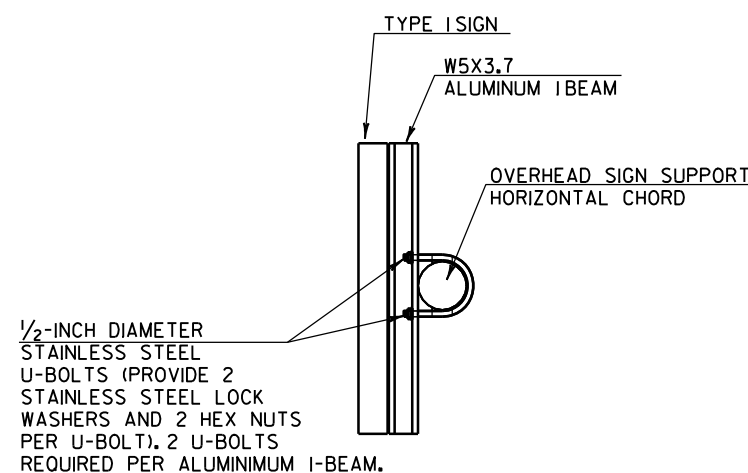
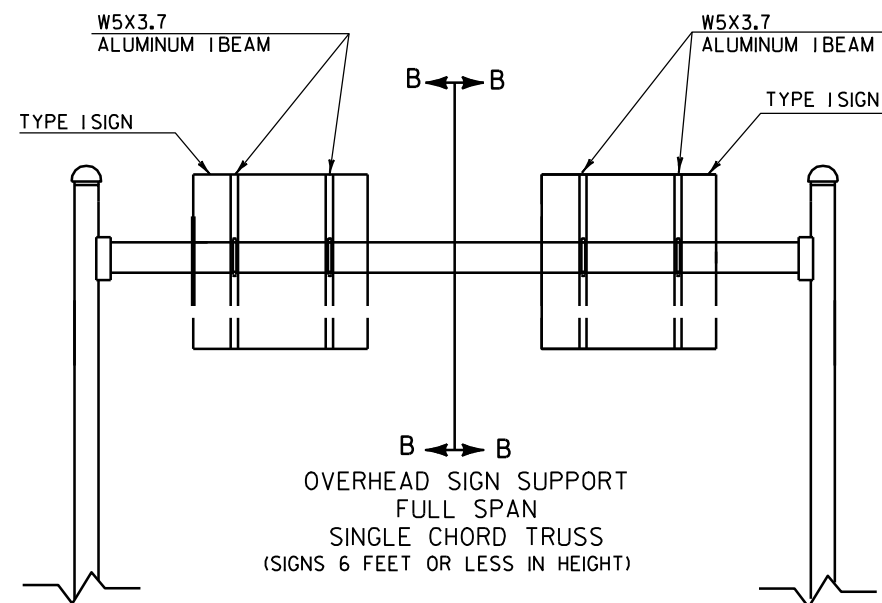


TYPICAL SIGN CONNECTION FOR TWO CHORD TRUSS  
PLAN VIEW

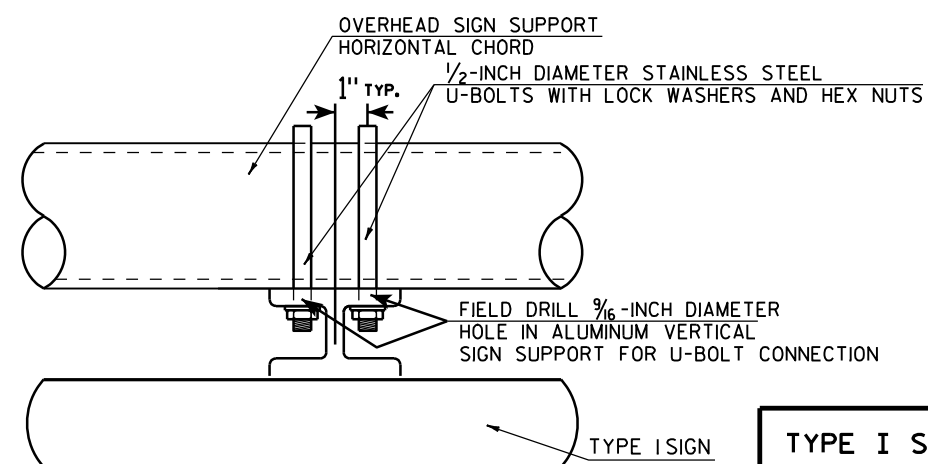


SPACING OF W5X3.7 ALUMINUM  
VERTICAL SIGN SUPPORT

- GENERAL NOTES**
1. USE STAINLESS STEEL U-BOLTS, WASHERS, AND NUTS.
  2. USE CLIPS ON EVERY EXTRUDED PANEL JOINT PER SIGN PLATE A4-6.
  3. USE ALUMINUM VERTICAL SIGN SUPPORT BEAMS HAVING A 5 INCH BEAM DEPTH AND WEIGHT OF 3.7 LBS PER FOOT.
  4. U-BOLTS SHALL BE STAINLESS STEEL AND MANUFACTURED TO THE PROPER SIZE TO FIT THE CHORDS OF THE OVERHEAD SIGN STRUCTURE.
  5. DIAMETER OF U-BOLTS SHALL BE AS SHOWN.
  6. THE LENGTH OF THE ALUMINUM VERTICAL SIGN SUPPORT BEAMS SHALL BE THE SAME AS THE HEIGHT OF THE SIGN THEY ARE SUPPORTING. BEAM LENGTHS MAY BE LONGER FOR PROPER ATTACHMENT TO CHORDS.
  7. MINIMUM NUMBER OF BRACKETS PER SIGN IS TWO. SEE DETAIL BELOW FOR SPACING OF ALUMINUM VERTICAL SIGN SUPPORTS
  8. MATERIAL NOTES:  
STAINLESS STEEL U-BOLTS AND LOCKWASHERS ASTM 304.  
STAINLESS STEEL HEX NUTS ASTM A276.  
ALUMINUM I-BEAMS ARE 6061-T6.



CUT SECTION B-B



TYPICAL SIGN CONNECTION FOR SINGLE CHORD TRUSS  
PLAN VIEW

**TYPE I SIGN CONNECTION  
TO OVERHEAD SIGN SUPPORT**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
State Traffic Engineer

DATE 11/12/12 PLATE NO. A4-7.3

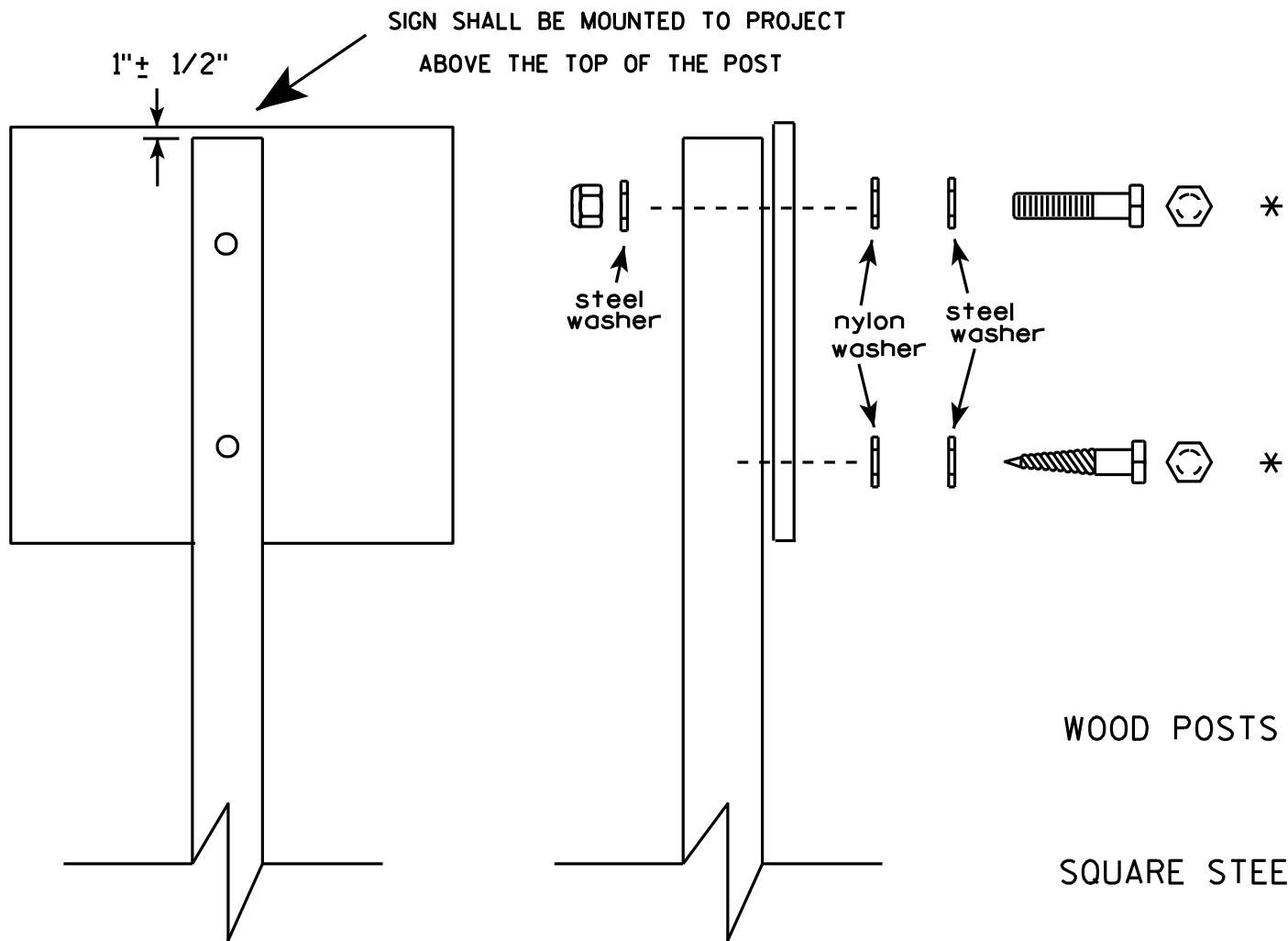
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

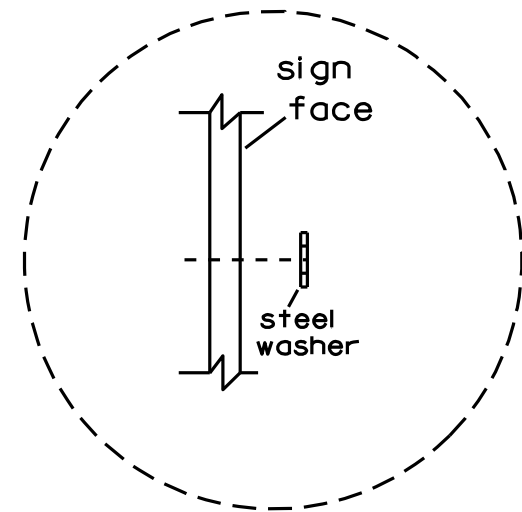


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- WOOD POSTS (4" x 4" or 4" x 6")  
LAG SCREWS - 3/8" X 3"  
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")  
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts  
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -  
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.



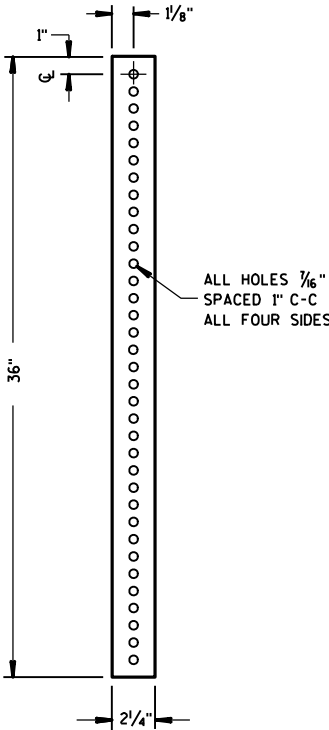
Washer Placement when Sign Has Other Than Type H or Type F Face

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

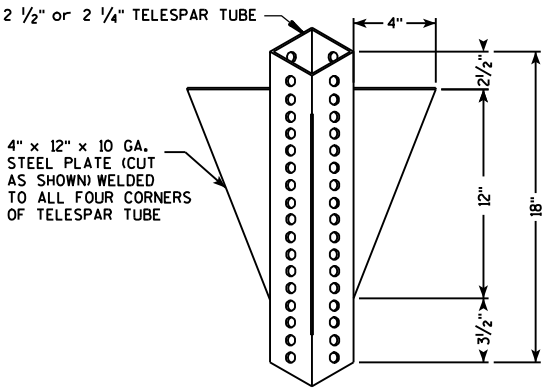
ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7

TELESCOPIC TUBING ANCHORS  
TWO PIECE SYSTEM

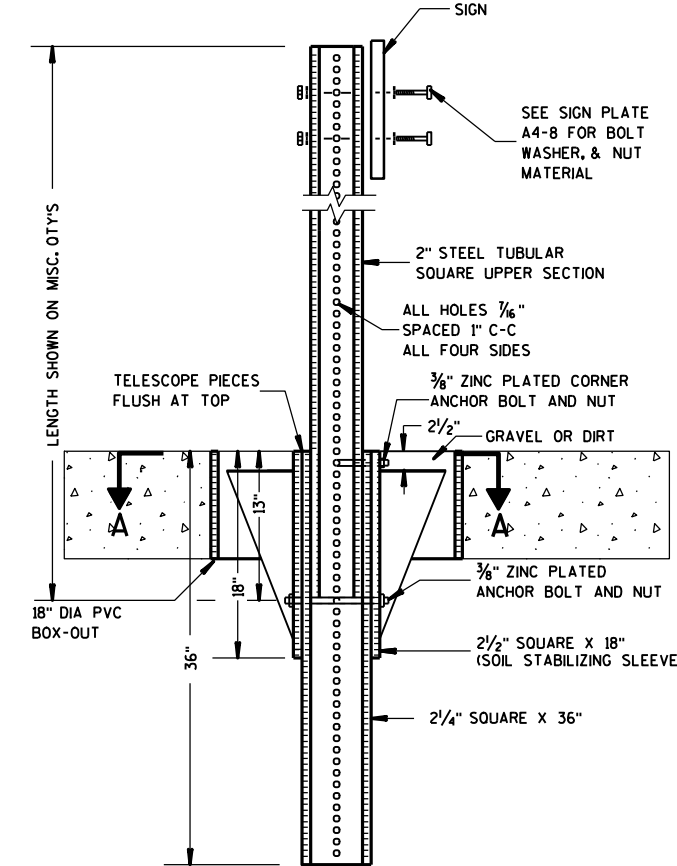
2 1/4 " SQUARE  
12 GAUGE  
PERFORATED  
GALVANIZED FINISH



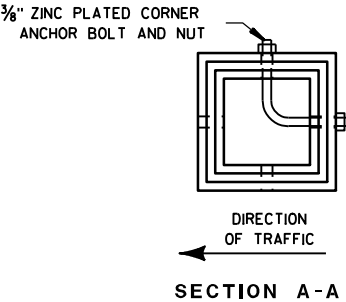
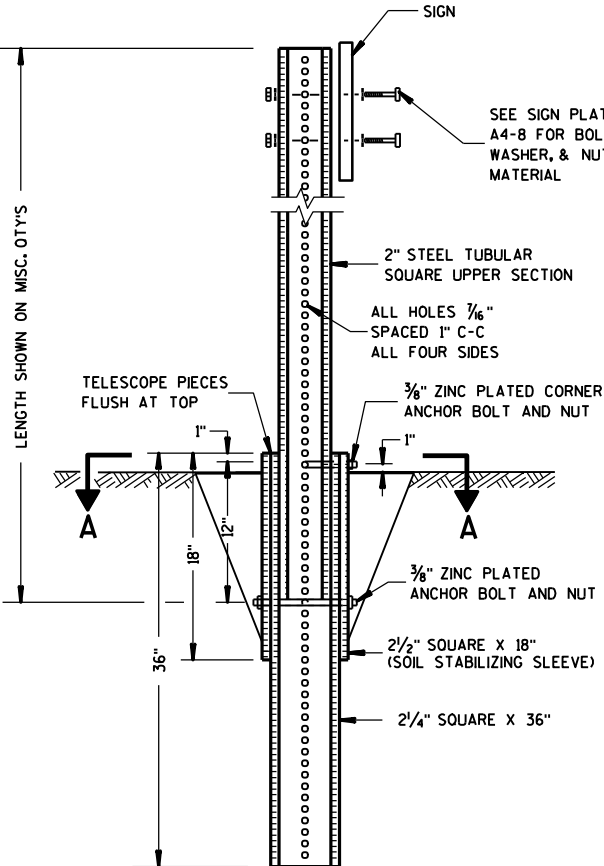
2 1/2 " SQUARE  
12 GAUGE  
OMNI-DIRECTIONAL  
PERFORATED  
SOIL STABILIZING SLEEVE  
GALVANIZED FINISH



DETAIL OF TUBULAR STEEL SIGN POST  
(IN POURED CONCRETE OR ASPHALT)



DETAIL OF TUBULAR STEEL SIGN POST  
(IN LOCATIONS OTHER THAN POURED CONCRETE OR ASPHALT)



Area of Sign Installation (Sq. Ft.)	Number of Required Posts
9 or less	1
Greater than 9 less than or equal to 18	2
Greater than 18 less than or equal to 27	3

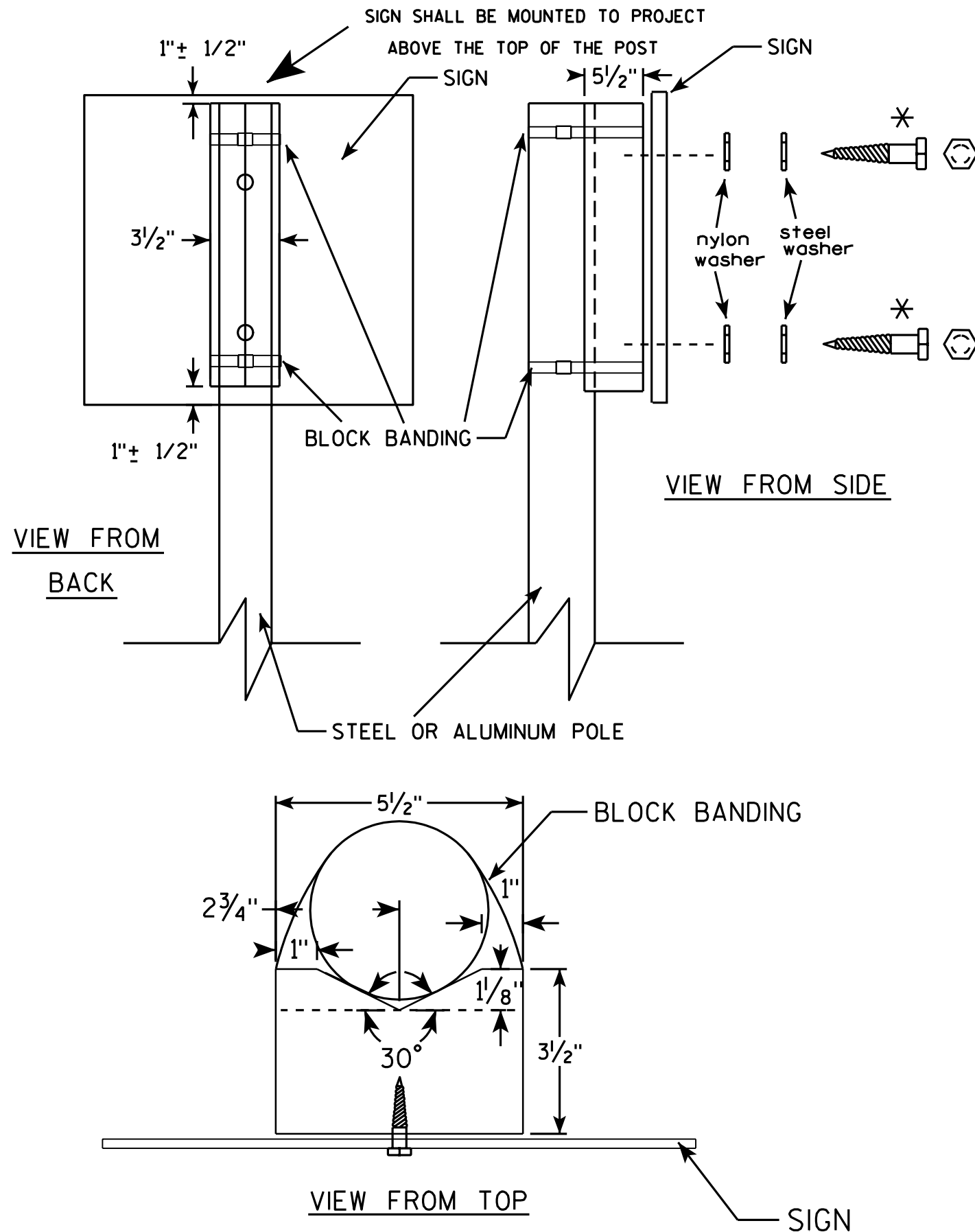
Signs wider than 3 feet or larger than 9 sq. ft shall be mounted on multiple posts (see above table).

TUBULAR STEEL  
SIGN POST  
A4-9

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/30/12 PLATE NO. A4-9.7



## GENERAL NOTES

1. WOOD 4"x6" POST MATERIAL SHALL CONFORM TO 507.2.2 OF THE WISDOT STANDARD SPECIFICATIONS
2. BLOCK BANDING AND CLIPS SHALL BE STAINLESS STEEL, 3/4" WIDTH AND 0.025" THICKNESS
3. SIGNS 3' OR GREATER IN HEIGHT SHALL UTILIZE 3 BLOCK BANDS. SIGNS UNDER 3' IN HEIGHT SHALL UTILIZE 2 BLOCK BANDS
4. ACTUAL NUMBER OF FASTENERS PER SIGN VARIES WITH THE SIGN AREA, BUT NORMALLY THERE ARE TWO. FOR SIGNS GREATER THAN 9 S.F. 3 FASTENERS SHALL BE USED.
5. ALL SIGN MOUNTING BOLTS AND WASHERS SHALL BE EITHER:
  - a. Hot dip or mechanically galvanized in accordance with ASTM Designation: A 153, Class D, or
  - b. Cadmium plated in accordance with ASTM Designation : B 766 TYPE 3, Class 12, or
  - c. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.
6. ALL BOLTS SHALL HAVE HEXAGONAL HEADS.
7. STEEL WASHERS SHALL BE 1 1/4" O.D. X 3/8" I.D. X 1/16"
8. NYLON WASHERS SHALL BE 1 1/4" O.D. X 3/8" I.D. X .080 FOR TYPE H OR TYPE F FACE SIGN

\* LAG BOLTS SHALL BE 3/8" X 2 1/2"

BLOCK BANDING DETAIL  
( V-BLOCK OPTION )

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 7/12/07 PLATE NO. A5-10.1

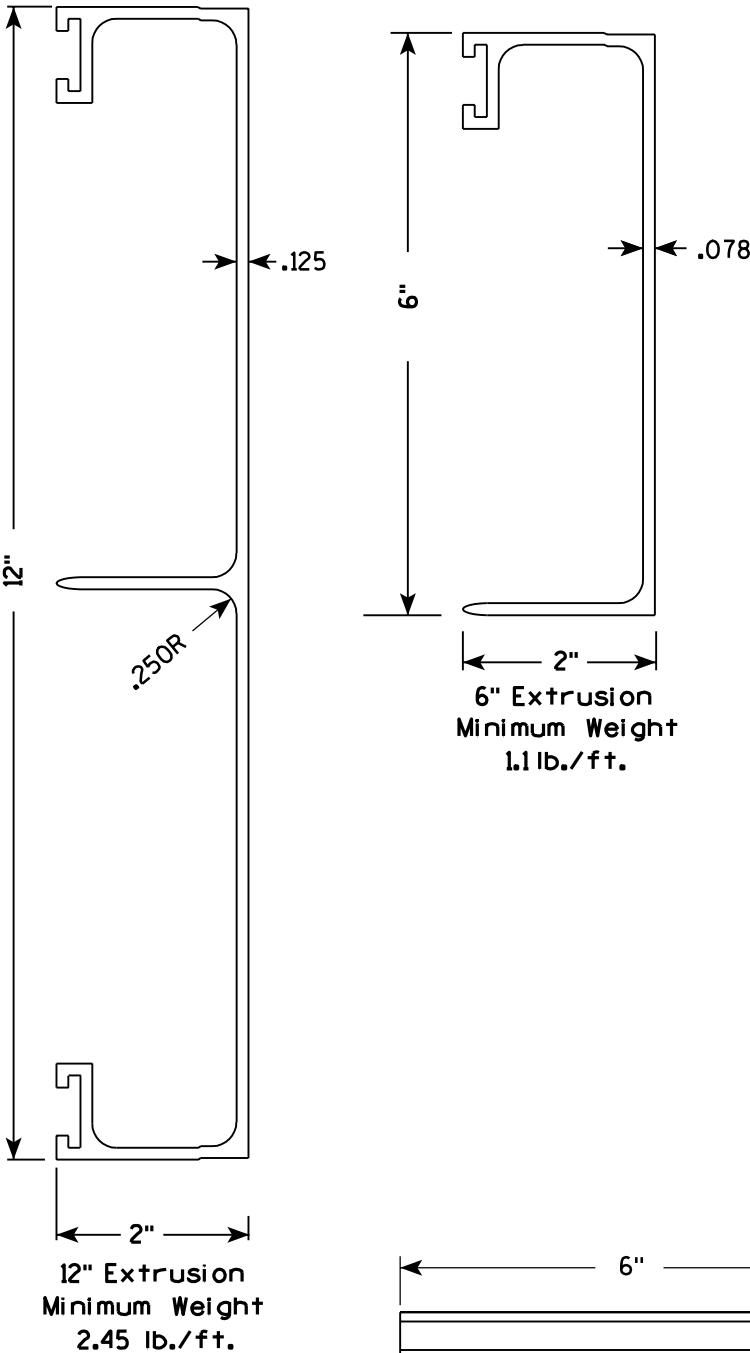
PROJECT NO:

SHEET NO:

E

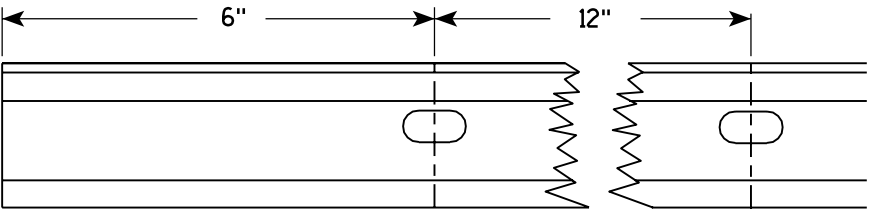
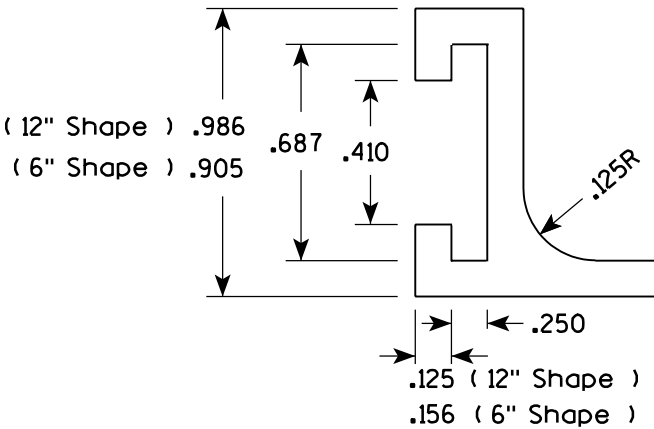
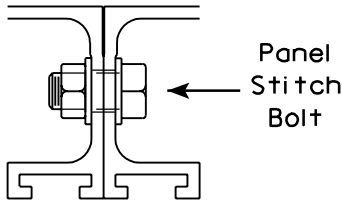
Extruded Shape

Hardware

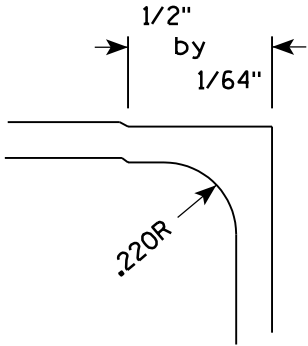


STITCH BOLT, WASHER & NUT

The hardware includes:  
3/8 " - 16 X 3/4 " Economy Bolt 2024-T4 alloy  
3/8 " - Stainless steel stop nut  
3/8" X .064 Flat Washers, Alclad 2024-T4 alloy

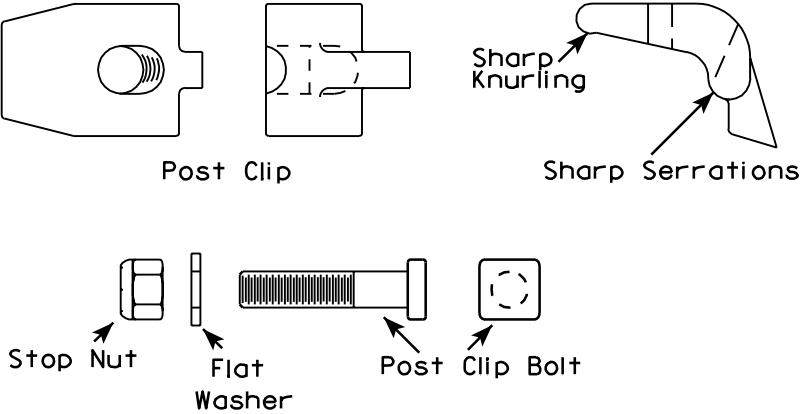


Punch 7/16" x 7/8" oval holes beginning 6" in from end of extrusion 12" CC on both edges of 6" and 12" panels.



POST CLIP, POST CLIP BOLT, WASHER & NUT

Post Clip shall be Alum. Alloy 356-T6  
Post Clip Bolt shall be Stainless Steel.  
Flat washer shall be 3/8" X .091, Stainless Steel.  
Stop nut shall be stainless steel.



NOTES

1. The contractor may select any brand of extrusion that conforms to the illustrations or meets with the approval of the engineer, but all extrusions used on this contract shall be of the same brand.
2. Panel Stitch Bolts shall be used to assemble adjacent panels. Maximum stitch bolt spacing shall be 24" C-C, and a minimum of 4 bolts shall be used to connect any two extrusions.
3. Post Clips shall be used to attach the sign panel to the sign support.

ALUMINUM EXTRUSIONS FOR  
TYPE I SIGNS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Chester J. Spang*  
for State Traffic Engineer  
DATE 11/18/99 PLATE NO. A5-2.9

PROJECT NO:

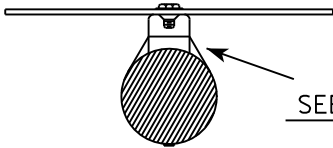
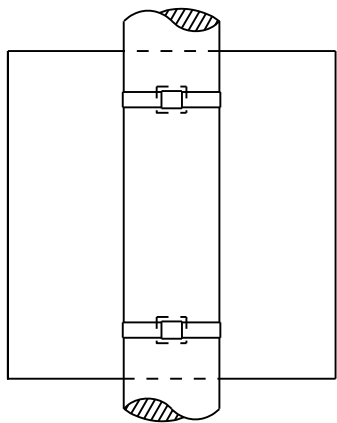
SHEET NO:

E



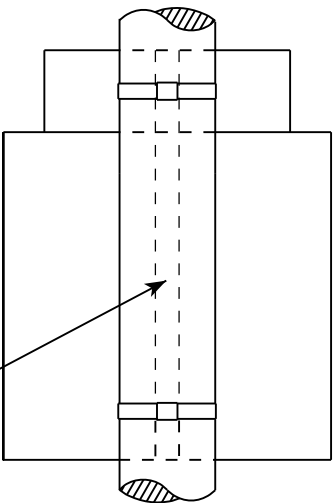
BANDING

SINGLE SIGN

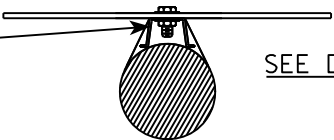


SEE DETAIL A

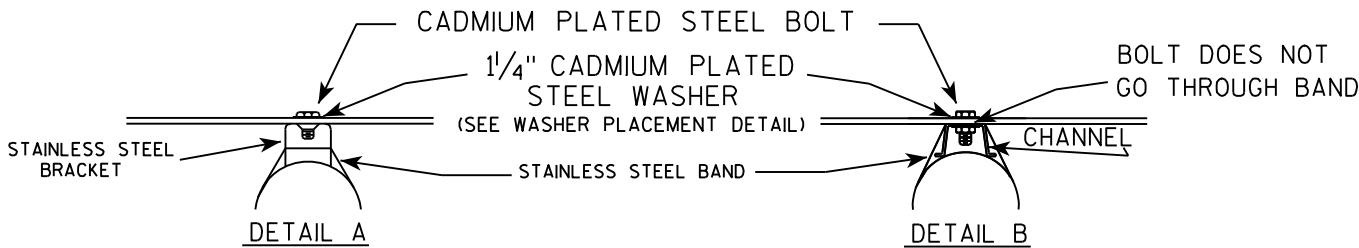
"J" ASSEMBLY



CHANNEL  
SEE TYPICAL PANEL  
INSTALLATION SHEET



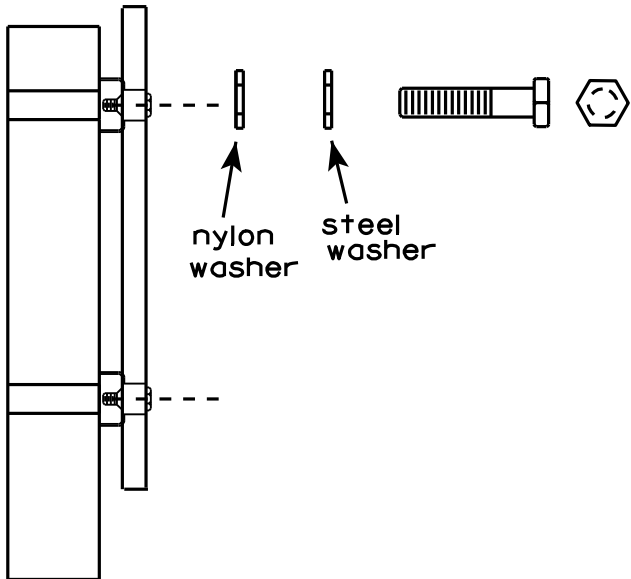
SEE DETAIL B



GENERAL NOTES

1. Any sign over 3 feet in width shall use the V-Block banding method. See A5-10 standard plate.
2. Signs 3 feet or greater in height shall have three bracket bands installed. Signs less than 3 feet in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be  $\frac{3}{4}$ " in width and 0.025" thickness.

WASHER PLACEMENT



WASHERS (ALL POSTS) -  
1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X  $\frac{1}{16}$ " STEEL  
1-1/4" O.D. X  $\frac{3}{8}$ " I.D. X .080 NYLON  
FOR ALL TYPE H SIGNS

STANDARD SIGN  
SIGN BANDING DETAILS

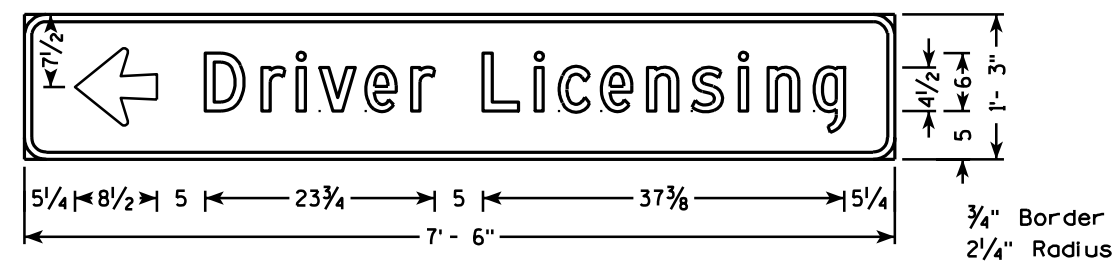
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

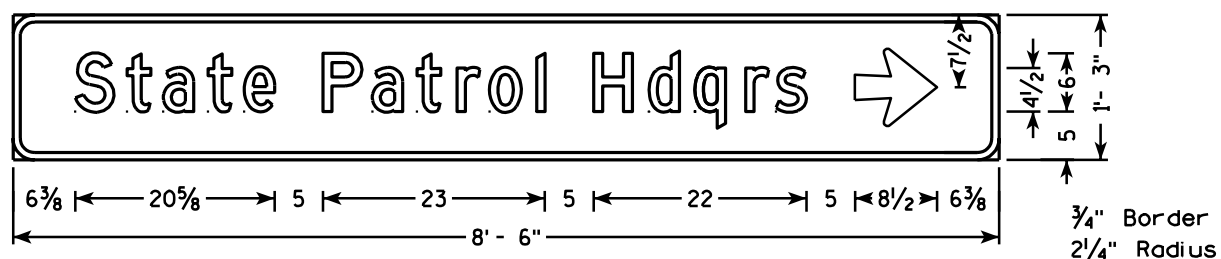
DATE 8/16/13 PLATE NO. A5-9.3



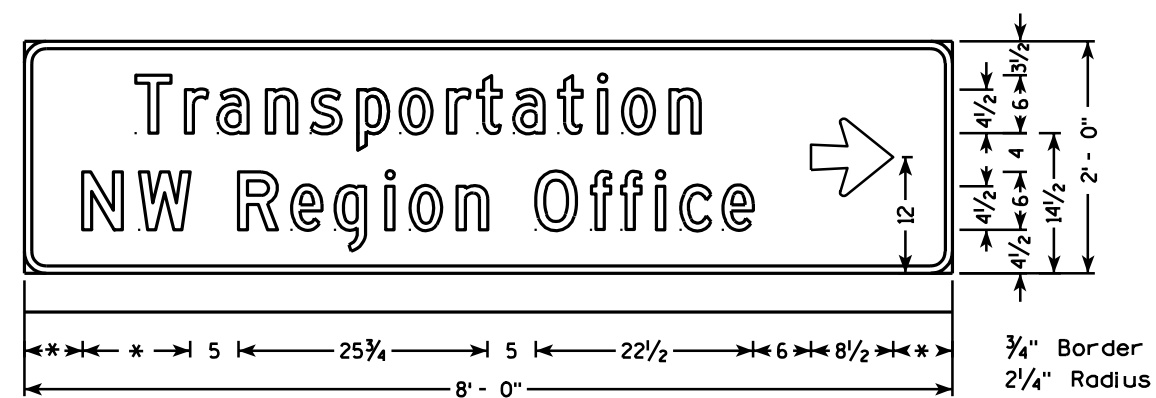
D1-52



D1-51



D1-53



D1-54

\*Varies

### NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Green  
Message - White
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. For Region Offices Substitute appropriate message and adjust horizontal spacing as needed.

7

7

TYPICAL STANDARD  
D1-51 THRU D1-54

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 11/07/05 PLATE NO. D1-51.2

PROJECT NO:

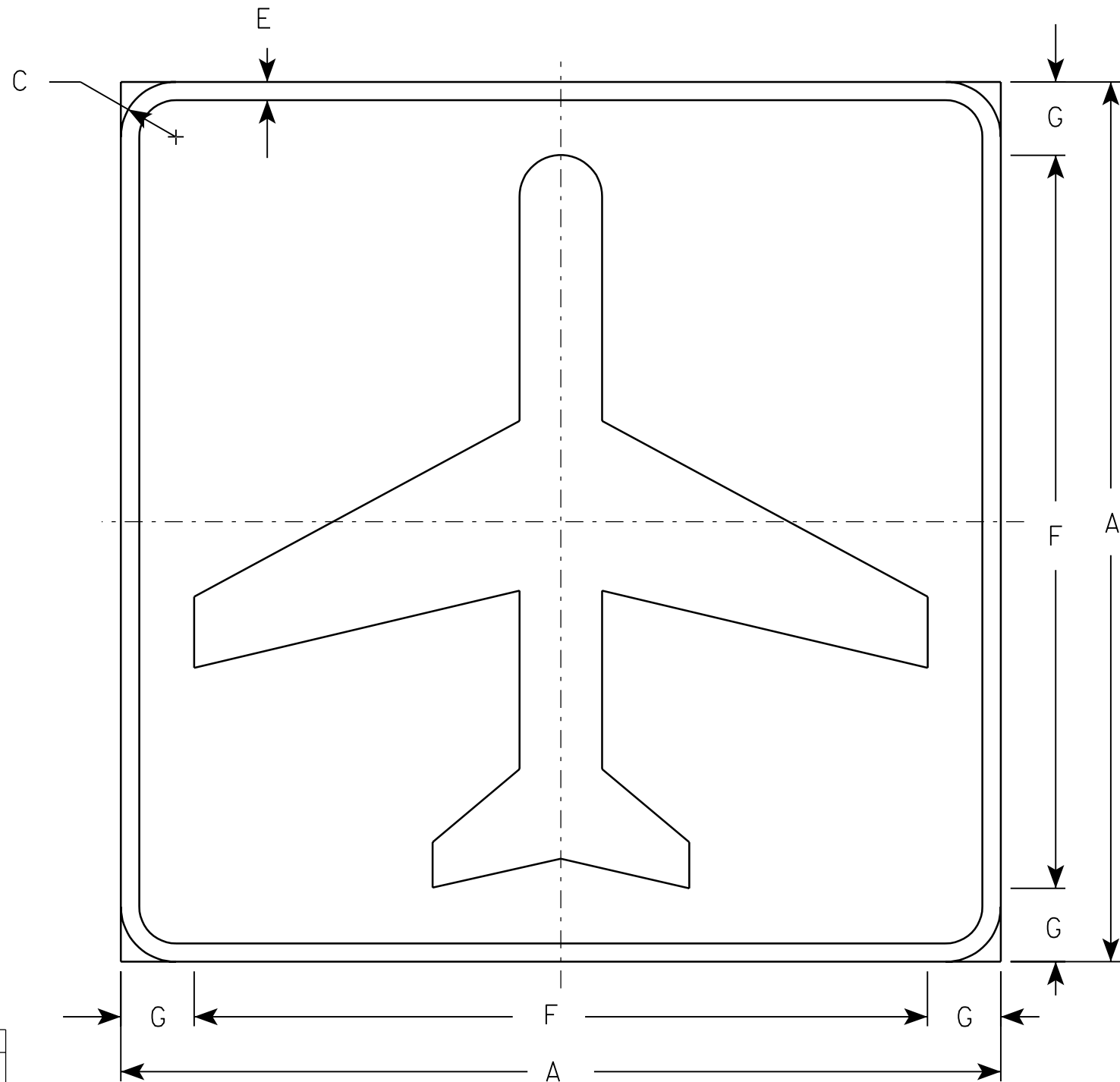
HWY:

COUNTY:

SHEET NO:

E

7



Metric equivalent  
for this sign is:

SIZE	
1	450 mm X 450 mm
2	600 mm X 600 mm
3	750 mm X 750 mm
4	
5	

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m2
1	18		1 1/8		3/8	15	1 1/2																				2.25	0.20
2	24		1 1/2		1/2	20	2																				4.0	0.37
3	30		2 1/4		3/4	25	2 1/2																				6.25	0.58
4																												
5																												

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Green  
Message - White - Type H Reflective
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

7

PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E
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STANDARD SIGN  
I5-1

WISCONSIN DEPT OF TRANSPORTATION

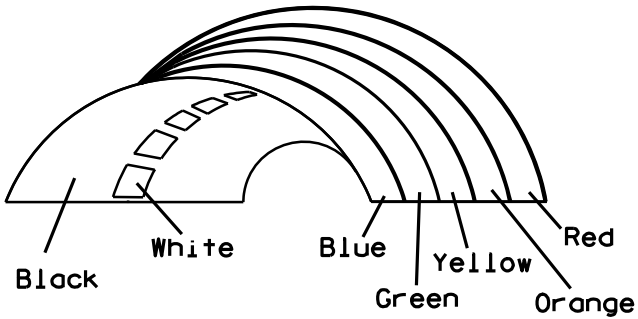
APPROVED *Christa J Spang*  
for State Traffic Engineer

DATE 1/25/02 PLATE NO. I5-1.3



\* VARIES

Background Colors of Symbol\*



\*1/4" Black Border between each color of rainbow and border of rainbow

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - (See Note 5)
3. Message Series - (See Note 6)
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Border - Blue  
Line 1 - Red  
Line 2 - Black  
Line 3-5 - Blue
6. Line 1 - Dutch 8011L  
Line 2 - Series E  
Line 3-5 - Series C
7. Contractor shall provide and install a new post bracket in accordance with the I55-56B sign detail.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	30	36	1 1/2	1/2	5/8	3	2	3 1/2	2 7/8	1	8	2 1/8	11 1/4	11 1/8	9 3/8	1 1/4		3/4	12 5/8	7 1/2							7.5
3																											
4																											
5																											

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

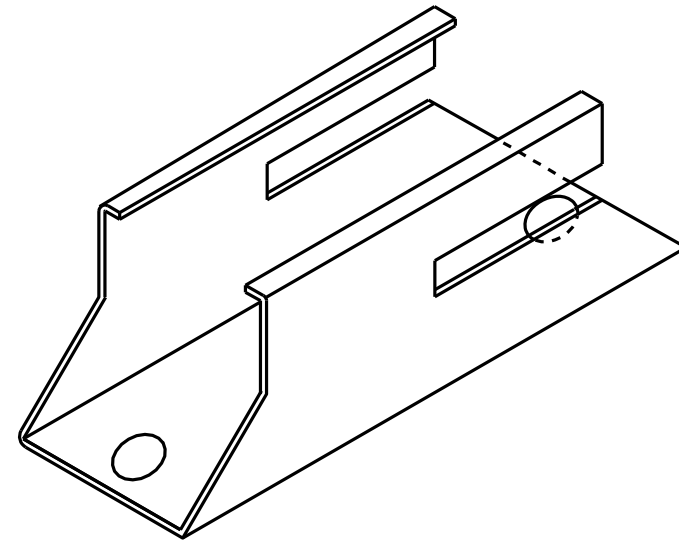
STANDARD SIGN  
I55-56

WISCONSIN DEPT OF TRANSPORTATION

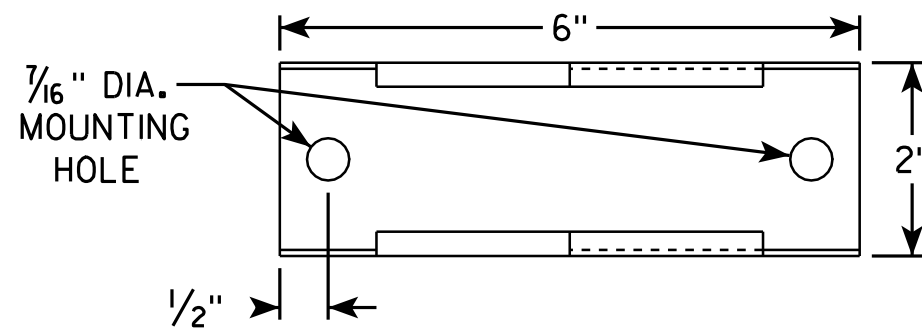
APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 4/27/11 PLATE NO. I55-56.3

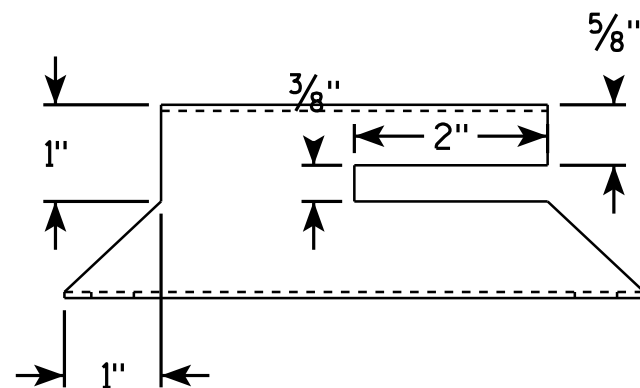
# ISOMETRIC VIEW



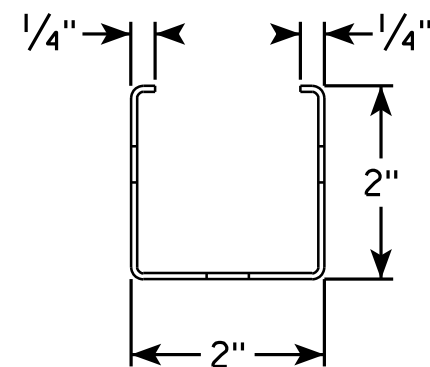
# TOP VIEW



# SIDE VIEW



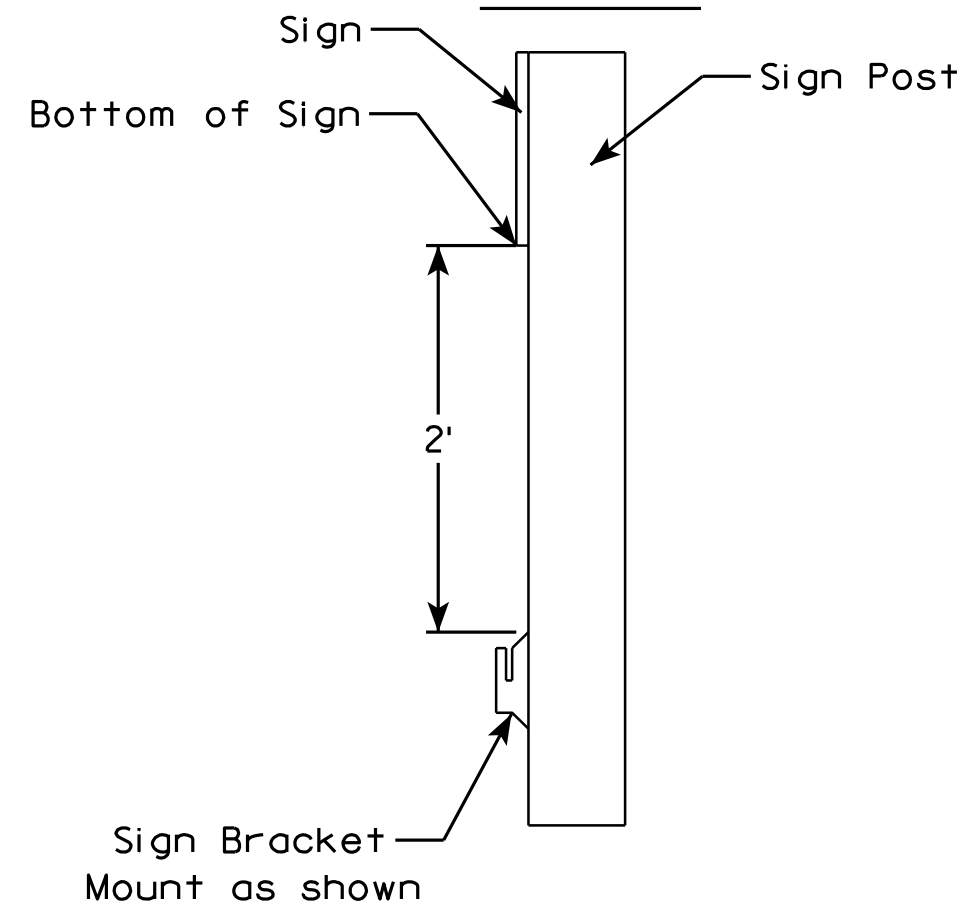
# END VIEW



# NOTES

1. Must be capable of permanent attachment to a wood or steel channel sign post utilizing the fastening hardware specified on the A4-8 sign plate.
2. Shall be entirely primed and painted with two coats of a black powder coated enamel paint.
3. Shall be made with 12 gauge steel, and incorporate no welds, no hinged components, no threaded lock-type components, and no parts which are loose or can be separated from the main body.
4. Shall have rounded edges with at least 1/8" radii.
5. Shall not have unrounded and uncoated metal edges which can contact the back surface of the roll-up sign.
6. Top of bracket shall be mounted 2' below the bottom of the I55-56 sign.
7. Cost of bracket and fastening hardware shall be incidental to the I55-56 sign.

# SIDE VIEW



ROLLUP SIGN BRACKET  
I55-56B

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 2/5/10 PLATE NO. I55-56B.1

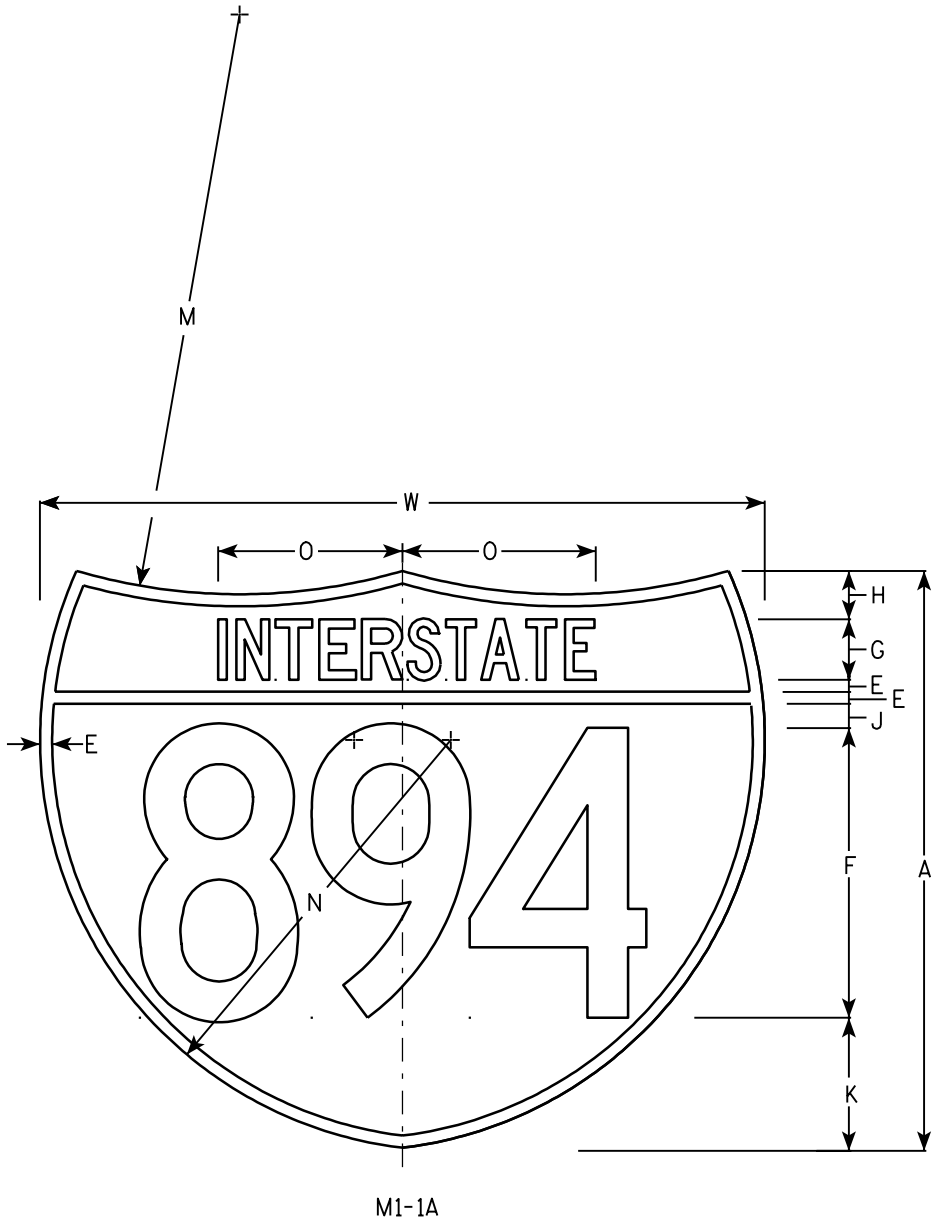
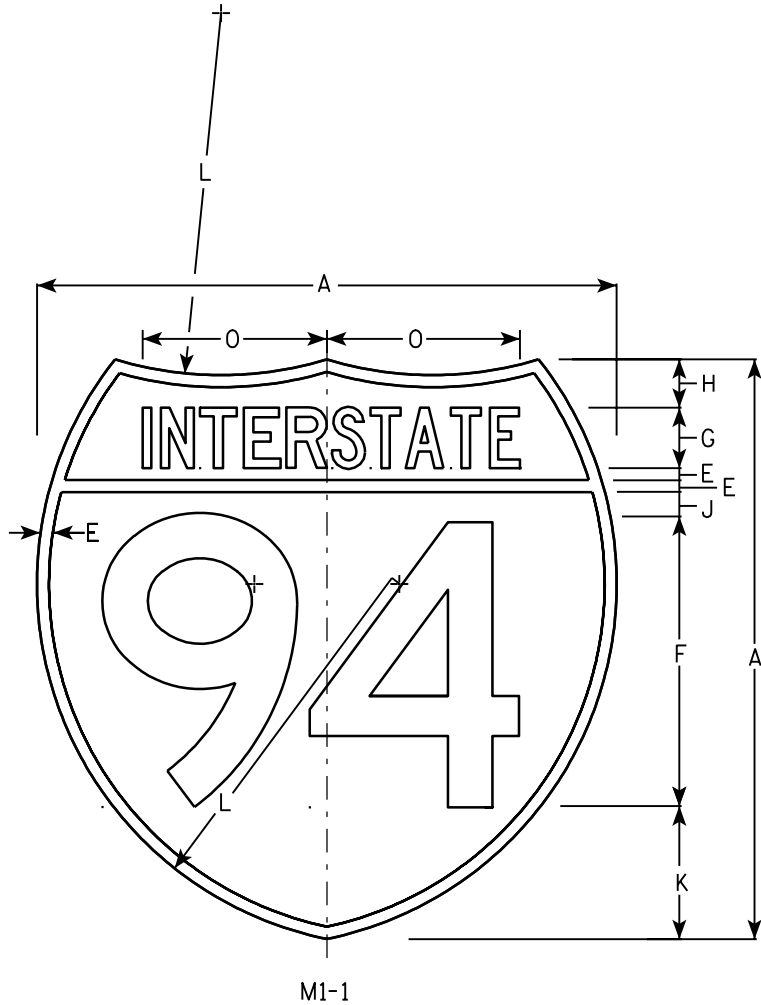
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

- 1. Sign is Type II - See Note 6 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - Top Red - Bottom Blue (See Note 6)  
Message - White - See Note 6
- 3. Message Series - See note 5
- 4. Substitute appropriate numerals & adjust spacing as per plate A10-1.
- 5. M1-1 - Numerals - D  
Interstate - C  
M1-1A - All copy - C
- 6. Permanent Signs  
Message - Type H Reflective  
Detour or other temporary signs  
Background - Reflective  
Message - Reflective

Metric equivalent for these signs are:

SIZE	M1 - 1	SIZE	M1 - 1A
1			
2	600 mm X 600 mm	2	600 mm X 750 mm
3	900 mm X 900 mm	3	900 mm X 1125 mm
4	900 mm X 900 mm	4	900 mm X 1125 mm
5	900 mm X 900 mm	5	900 mm X 1125 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Area sq. ft.	Area sq. ft.	Area m <sup>2</sup>	Area m <sup>2</sup>
1																													
2	24				1/2	12	2 1/2	2		1	5 1/2	15	24	17	7 7/8								30			3.13	3.91	.36	.46
3	36				3/4	18	3 3/4	3		1 1/2	8 1/4	22 1/2	36	25 1/2	11 3/4								45			7.03	8.79	.81	1.05
4	36				3/4	18	3 3/4	3		1 1/2	8 1/4	22 1/2	36	25 1/2	11 3/4								45			7.03	8.79	.81	1.05
5	36				3/4	18	3 3/4	3		1 1/2	8 1/4	22 1/2	36	25 1/2	11 3/4								45			7.03	8.79	.81	1.05

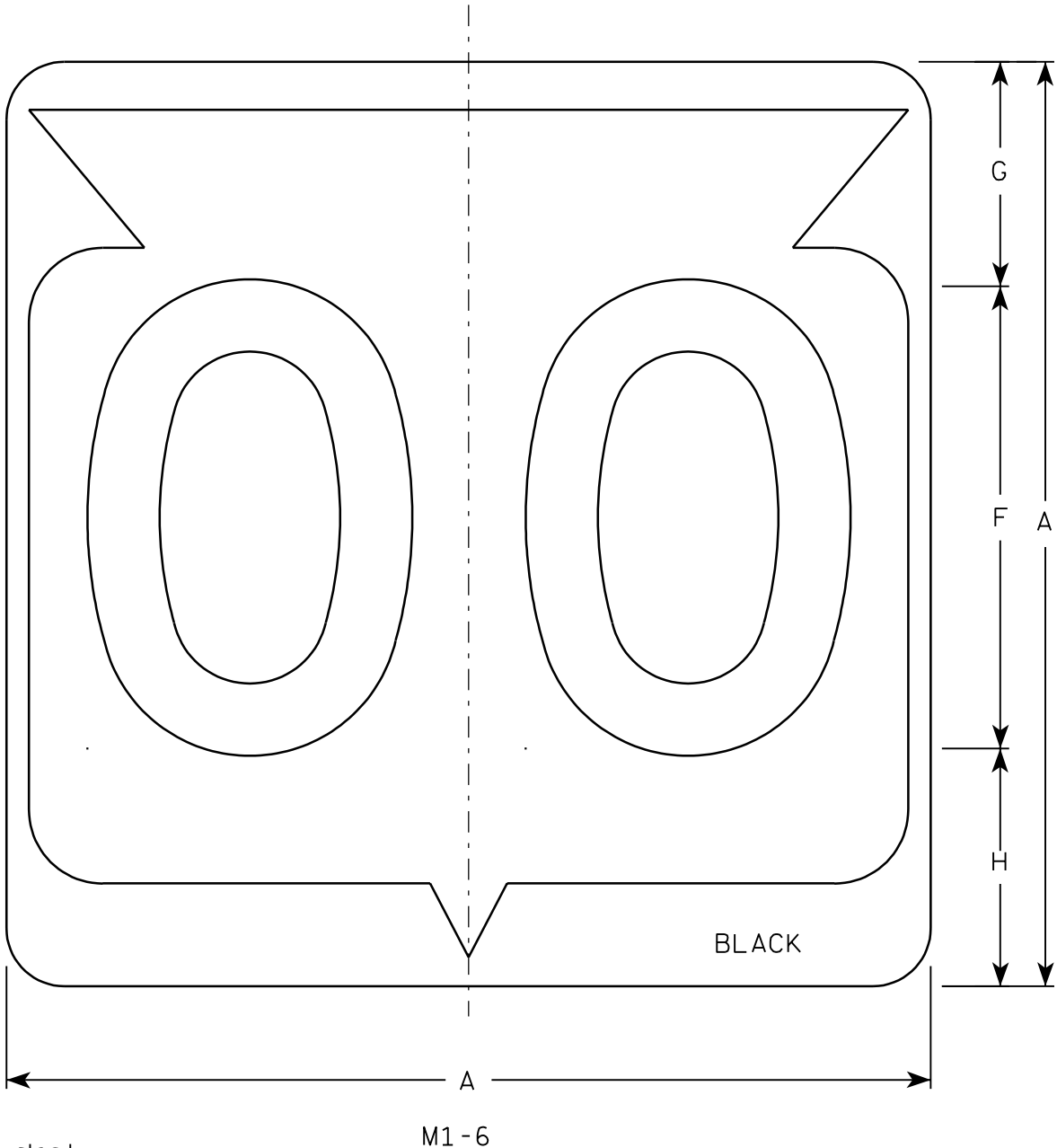
INTERSTATE ROUTE MARKER  
M1-1 FOR ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 08/23/05 PLATE NO. M1-1.8

7



Metric equivalent  
for this sign is:

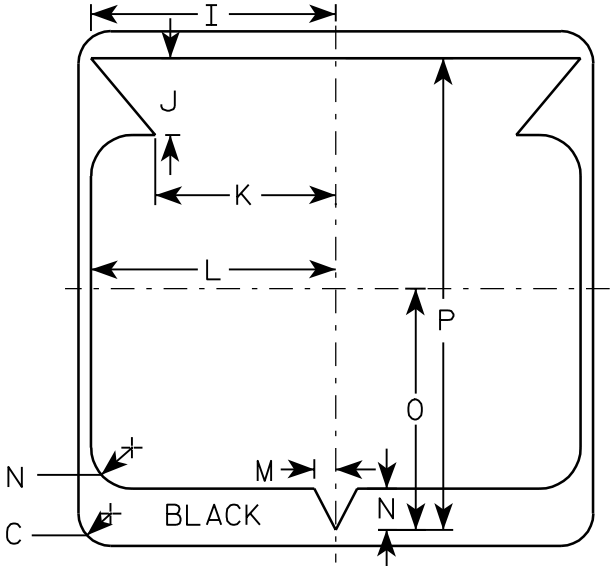
SIZE	
1	
2	600 mm X 600 mm
3	900 mm X 900 mm
4	900 mm X 900 mm
5	900 mm X 900 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m <sup>2</sup>
1																												
2	24		1 1/2			12	5 1/2	6 1/2	10 1/4	2 1/2	8 7/8	11 1/2	1	1 7/8	11 1/4	21 7/8											4.0	.36
3	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81
4	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81
5	36		2 1/4			18	8 3/4	9 1/4	15 3/8	5 3/8	12 5/8	17 1/8	1 1/2	2 7/8	16 7/8	33											9.0	.81

PROJECT NO:	HWY:	COUNTY:	SHEET NO:										E
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NOTES

- Sign is Type II - See Note 6 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:  
Background - White & Black - See Note 6  
Message - Black
- Message Series - See note 5
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Substitute appropriate Series numerals and adjust spacing as per plate A10-1.
- Permanent Signs  
Background - Type H Reflective  
Detour or temporary Signs  
Background - Reflective

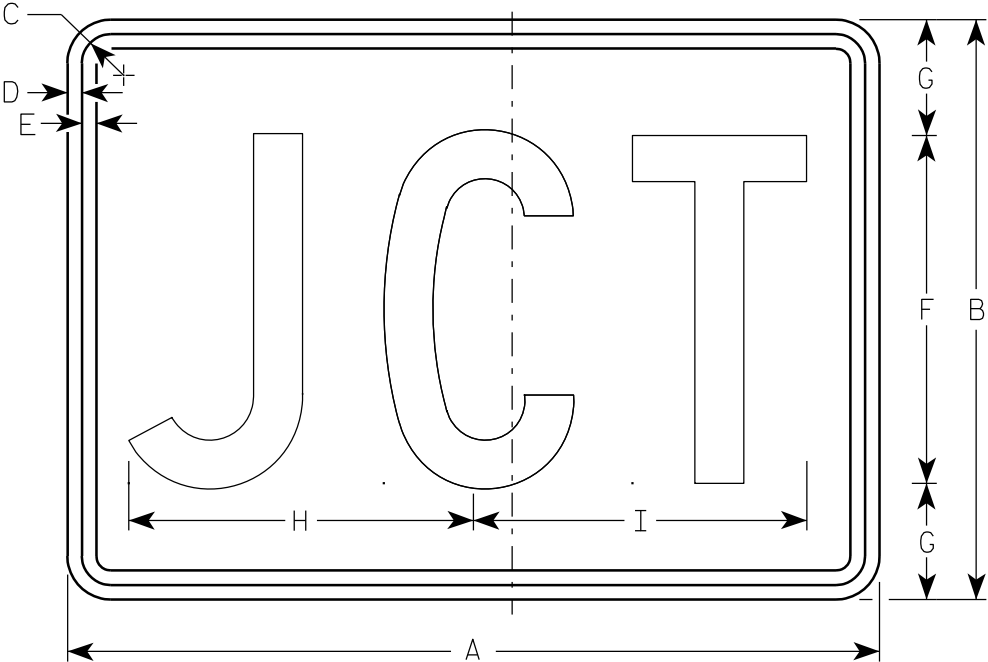


STATE ROUTE MARKER  
M1-6 FOR ASSEMBLIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED  
*Chester J. Spang*  
for State Traffic Engineer  
DATE 3/20/02 PLATE NO. M1-6.9

7



M2-1  
MK2-1  
MM2-1  
MR2-1

Metric equivalent  
for this sign is:

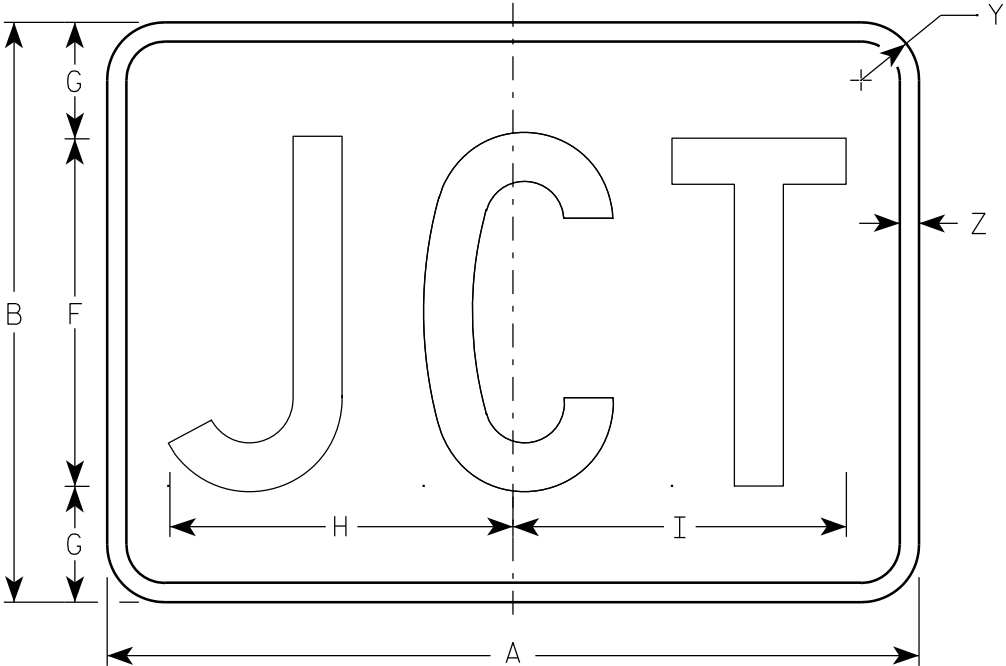
SIZE	
1	
2	525 mm X 375 mm
3	750 mm X 525 mm
4	750 mm X 525 mm
5	750 mm X 525 mm

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.	Area m <sup>2</sup>
1																												
2	21	15	1 1/8	3/8	3/8	9	3	8 7/8	8 5/8																1 1/2	1/2	2.20	0.20
3	30	21	1 1/8	3/8	3/8	13	4	12 7/8	12 3/8																1 1/2	1/2	4.40	0.20
4	30	21	1 1/8	3/8	3/8	13	4	12 7/8	12 3/8																1 1/2	1/2	4.40	0.20
5	30	21	1 1/8	3/8	3/8	13	4	12 7/8	12 3/8																1 1/2	1/2	4.40	0.20

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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NOTES

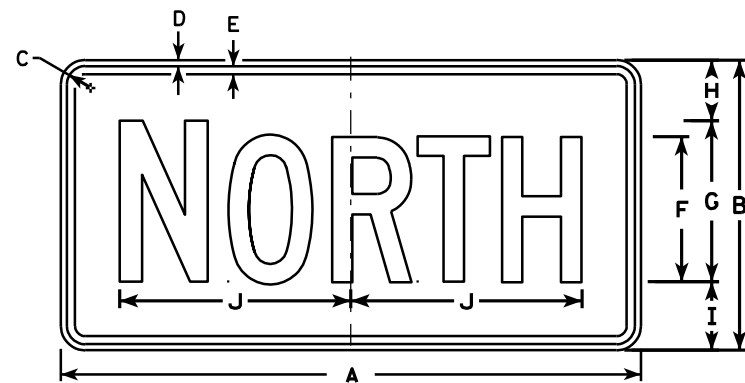
- Sign is Type II - See Note 5 - reference  
WIS DOT Standard Specification for HIGHWAY  
and STRUCTURE CONSTRUCTION latest edition.
- Color:  
Background - See note 5  
Message - See note 5
- Message Series - C
- Corners may be square or rounded when base  
material is plywood but borders shall be rounded  
as shown. When base material is metal, the  
corners and borders shall be rounded.
- M2-1 Background - White - Type H Reflective  
(Detour or temporary Signs - Reflective)  
Message - Black  
MB2-1 Background - Blue  
Message - White - Type H Reflective  
(Detour or temporary Signs - Reflective)  
MG2-1 Background - Green  
Message - White - Type H Reflective  
MK2-1 Background - Green  
Message - White - Type H Reflective  
MM2-1 Background - White - Type H Reflective  
Message - Green  
MN2-1 Background - Brown  
Message - White - Type H Reflective  
MR2-1 Background - Brown  
Message - Yellow - Type H Reflective



MB2-1  
MG2-1  
MN2-1

7

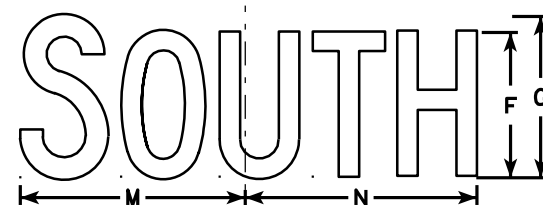




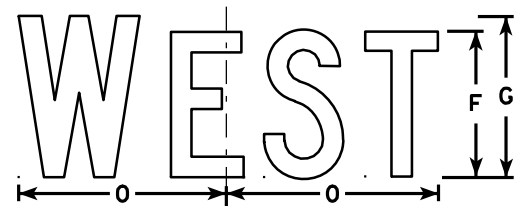
M3-1  
MK3-1  
M03-1



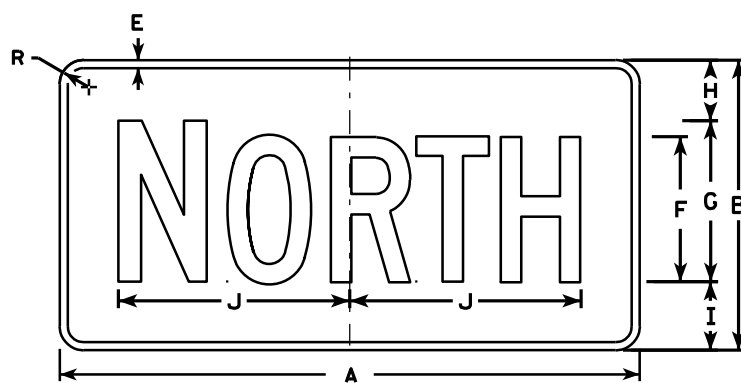
M3-2  
MK3-2  
M03-2



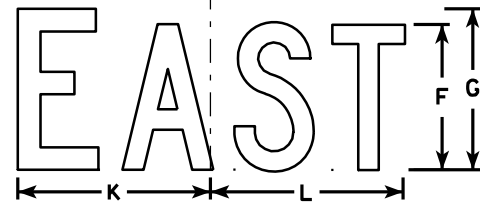
M3-3  
MK3-3  
M03-3



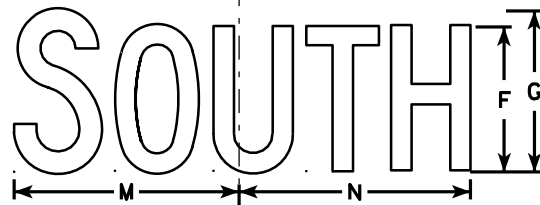
M3-4  
MK3-4  
M03-4



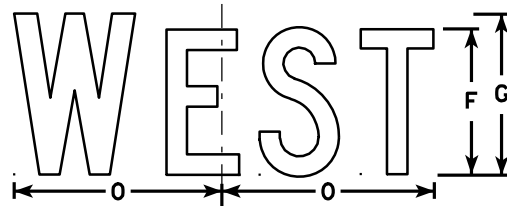
MB3-1  
MG3-1  
MM3-1  
MN3-1



MB3-2  
MG3-2  
MM3-2  
MN3-2



MB3-3  
MG3-3  
MM3-3  
MN3-3



MB3-4  
MG3-4  
MM3-4  
MN3-4

## NOTES

1. All Signs Type II - See Note 5 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - See note 5  
Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. M3-1 thru M3-4 Background - White - Type H Reflective (Detour or temporary signs - Reflective)  
Message - Black  
MB3-1 thru MB3-4 Background - Blue  
Message - White - Type H Reflective (Detour or temporary signs - Reflective)  
MG3-1 thru MG3-4 Background - Green  
Message - White - Type H Reflective  
MK3-1 thru MK3-4 Background - Green  
Message - White - Type H Reflective  
MM3-1 thru MM3-4 Background - White - Type H Reflective  
Message - Green  
MN3-1 thru MN3-4 Background - Brown  
Message - White - Type H Reflective  
M03-1 thru M03-4 Background - Orange - Reflective  
Message - Black
6. Note the first letter of each direction is larger than the remainder of the message.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/8	3/8	3/8	6	7	2 1/4	2 3/4	10 1/4	7 7/8	8 3/8	10 1/4	9 3/4	8 3/4			1 1/2									2.00
3	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
4	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5
5	36	18	1 1/8	3/8	1/2	9	10	3 3/4	4 1/4	14 3/8	12	12 1/8	14	14 1/8	13			1 1/2									4.5

PROJECT NO: HWY: COUNTY: SHEET NO: E

## STANDARD SIGNS M3-1 thru M3-4 SERIES

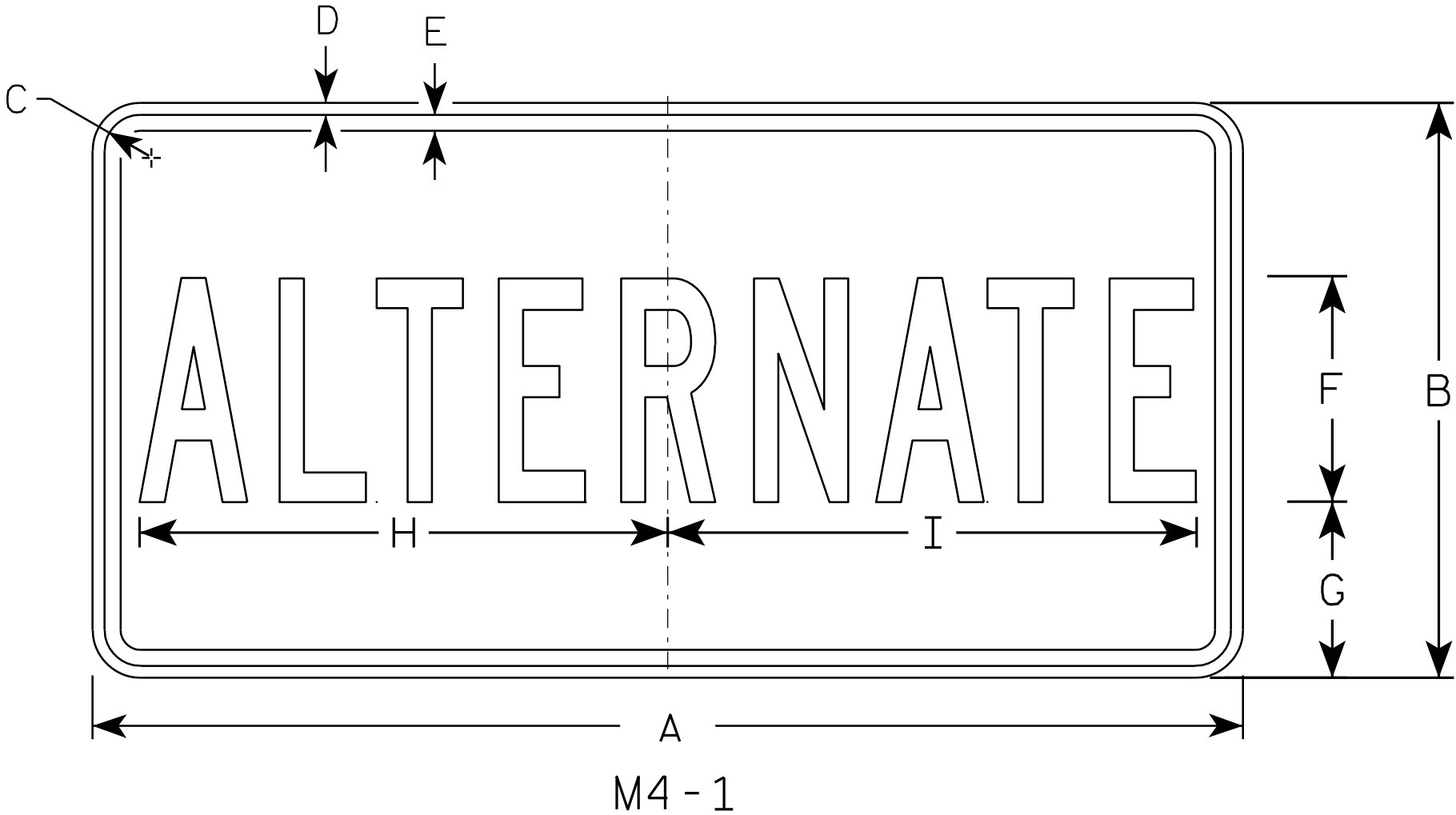
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 11/10/10 PLATE NO. M3-1.12

NOTES

1. Sign is Type II - See Note 5 - reference  
WIS DOT Standard Specification for HIGHWAY  
and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - See Note 5  
Message - See note 5
3. Message Series - B
4. Corners may be square or rounded when base  
material is plywood but borders shall be rounded  
as shown. When base material is metal, the  
corners and borders shall be rounded.
5. M4-1 Background - White - Type H Reflective  
Message - Black
- MB4-1 Background - Blue  
Message - White - Type H Reflective
- M04-1 Background - Orange - Reflective  
Message - Black



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	24	12	1 1/2	3/8	3/8	4	4	9 3/4	9 1/2																		2.00
3	36	18	1 1/2	3/8	1/2	7	5 1/2	16 3/8	16 1/2																		4.5
4	36	18	1 1/2	3/8	1/2	7	5 1/2	16 3/8	16 1/2																		4.5
5	36	18	1 1/2	3/8	1/2	7	5 1/2	16 3/8	16 1/2																		4.5

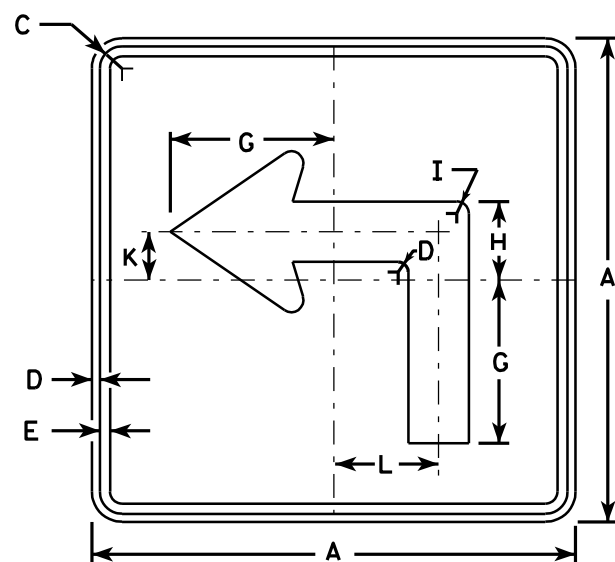
STANDARD SIGN  
M4 - 1

WISCONSIN DEPT OF TRANSPORTATION

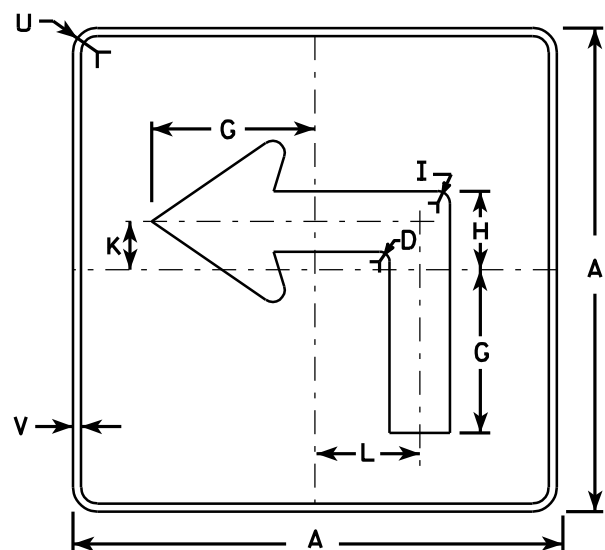
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 11/10/10 PLATE NO. M4-1.7

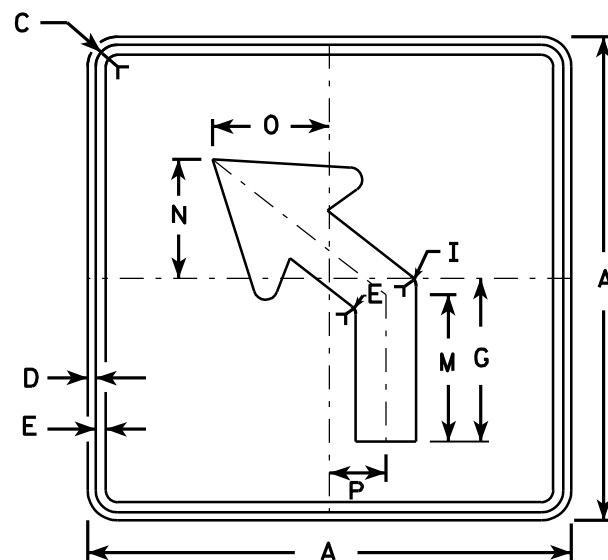
PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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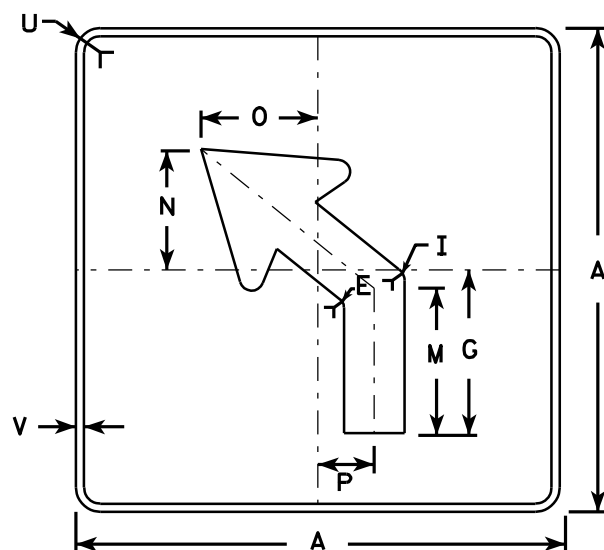
M5-1L  
MK5-1L  
MM5-1L  
M05-1L  
MP5-1L  
MR5-1L



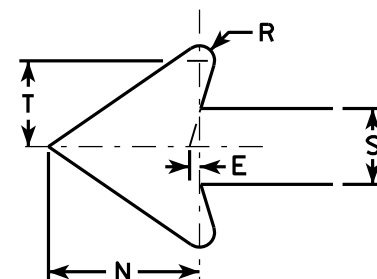
MB5-1L  
MG5-1L  
MN5-1L



M5-2L  
MK5-2L  
MM5-2L  
M05-2L  
MP5-2L  
MR5-2L



MB5-2L  
MG5-2L  
MN5-2L

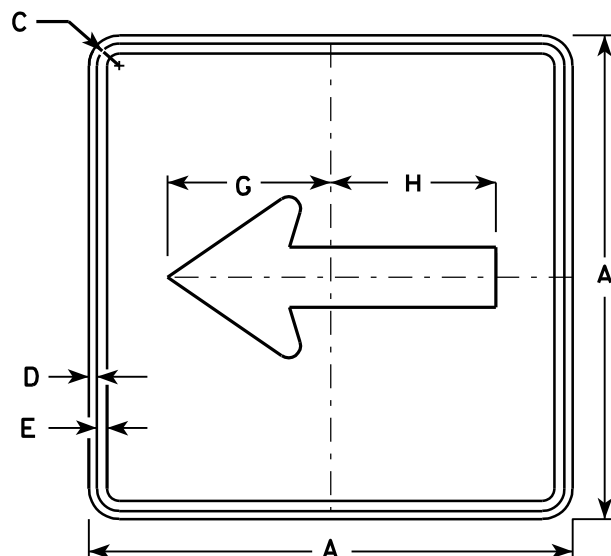


NOTES

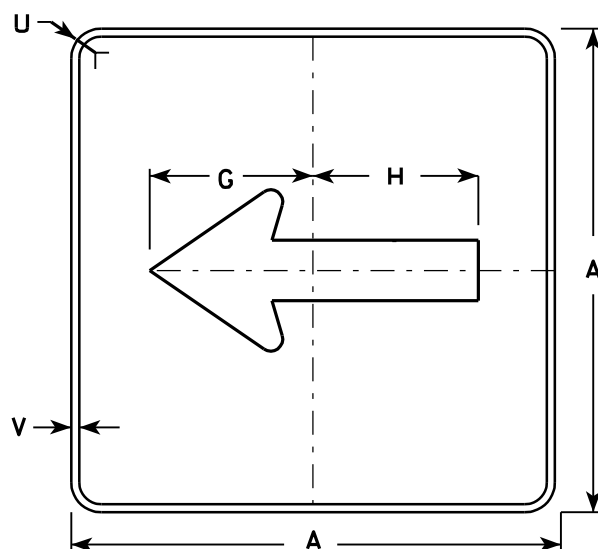
- Signs are Type II - See Note 4 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:  
Background - See note 4  
Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M5-1 and M5-2 Background - White - Type H Reflective  
Message - Black  
MB5-1 and MB5-2 Background - Blue  
Message - White - Type H Reflective  
MG5-1 and MG5-2 Background - Green  
Message - White - Type H Reflective  
MK5-1 and MK5-2 Background - Green  
Message - White Type H Reflective  
MM5-1 and MM5-2 Background - White - Type H Reflective  
Message - Green  
MN5-1 and MN5-2 Background - Brown  
Message - White - Type H Reflective  
M05-1 and M05-2 Background - Orange - Type F Reflective  
Message - Black  
MP5-1 and MP5-2 Background - White - Type H Reflective  
Message - Blue  
MR5-1 and MR5-2 Background - Brown  
Message - Yellow - Type H Reflective
- M5-1R same as M5-1L except arrow points right.
- M5-2R same as M5-2L except arrow tilts right.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7	3 3/8	5/8		2 1/8	4 1/2	6 3/8	5 1/4	5	2 1/2		1/2	2 5/8	3	1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 1/8	4 7/8	7/8		3	6 1/2	9 1/8	7 1/2	7 1/4	3 1/2		3/4	3 3/4	4 1/4	1 7/8	1/2					6.25

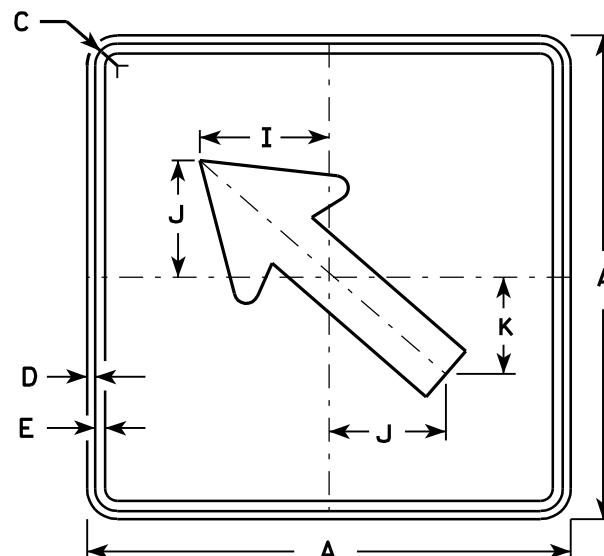
STANDARD SIGN	
M5-1 & M5-2	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 7/29/13	PLATE NO. M5-1.12



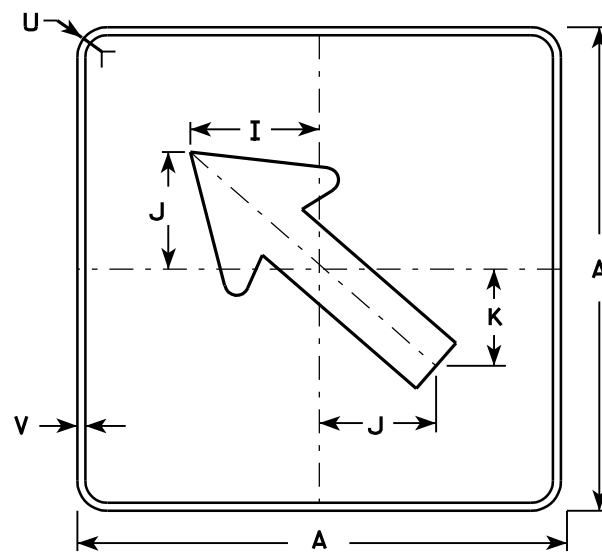
M6-1  
MK6-1  
MM6-1  
MO6-1  
MP6-1  
MR6-1



MB6-1  
MG6-1  
MN6-1



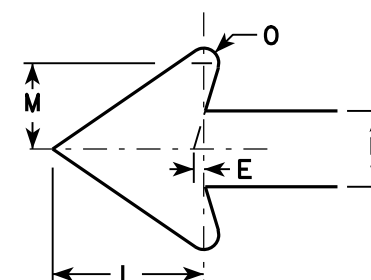
M6-2  
MK6-2  
MM6-2  
MO6-2  
MP6-2  
MR6-2



MB6-2  
MG6-2  
MN6-2

## NOTES

- Signs are Type II - See Note 4 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
  - Background - See note 4
  - Message - See note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-1 and M6-2 Background - White - Type H Reflective  
Message - Black  
 MB6-1 and MB6-2 Background - Blue  
 Message - White - Type H Reflective  
 MG6-1 and MG6-2 Background - Green  
 Message - White - Type H Reflective  
 MK6-1 and MK6-2 Background - Green  
 Message - White - Type H Reflective  
 MM6-1 and MM6-2 Background - White - Type H Reflective  
 Message - Green  
 MN6-1 and MN6-2 Background - Brown  
 Message - White - Type H Reflective  
 MO6-1 and MO6-2 Background - Orange - Type F Reflective  
 Message - Black  
 MP6-1 and MP6-2 Background - White - Type H Reflective  
 Message - Blue  
 MR6-1 and MR6-2 Background - Brown  
 Message - Yellow - Type H Reflective



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	7 1/8	5 5/8	5	4 1/4	5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	10 1/4	8	7 1/4	6	7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

## STANDARD SIGN M6-1 & M6-2 SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 7/29/13 PLATE NO. M6-1.13

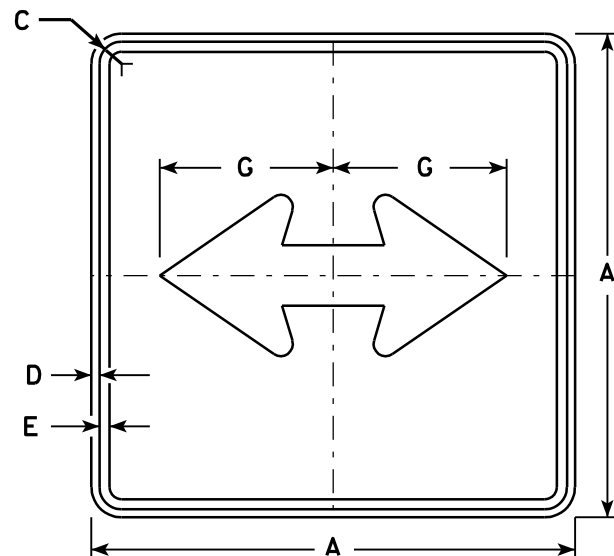
PROJECT NO:

HWY:

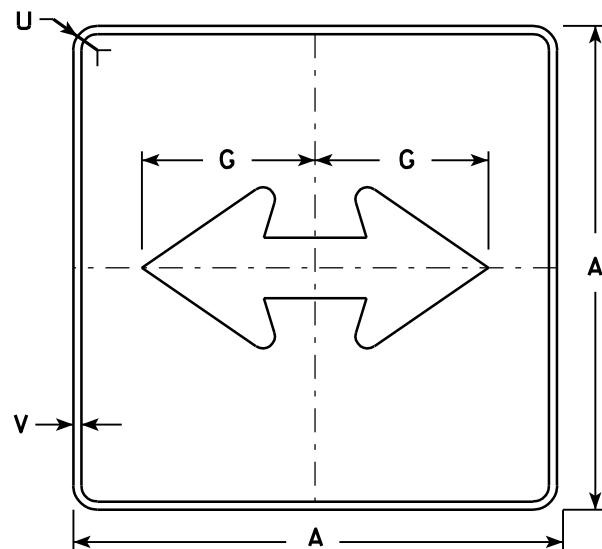
COUNTY:

SHEET NO:

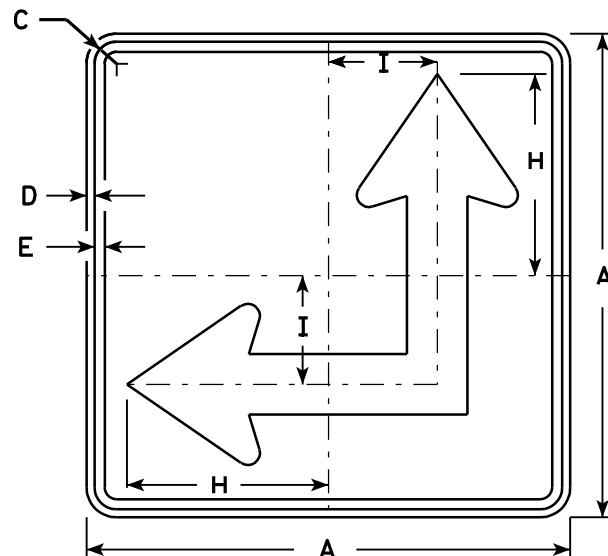
E



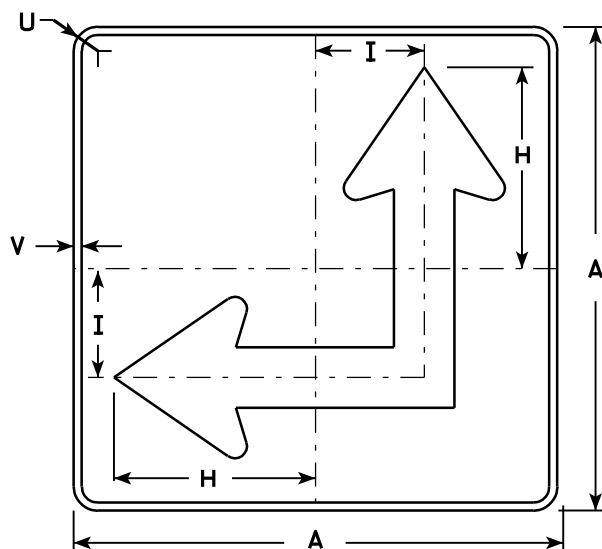
M6 - 4  
MK6 - 4  
MM6 - 4  
MO6 - 4  
MP6 - 4  
MR6 - 4



MB6 - 4  
MG6 - 4  
MN6 - 4



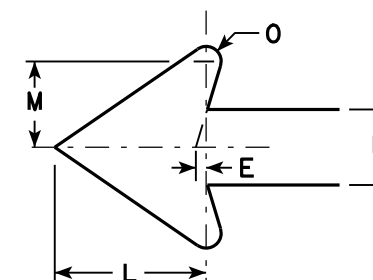
M6 - 6  
MK6 - 6  
MM6 - 6  
MO6 - 6  
MP6 - 6  
MR6 - 6



MB6 - 6  
MG6 - 6  
MN6 - 6

NOTES

- Signs are Type II - See Note 4 - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:  
Background - See Note 4  
Message - See Note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- M6-4 and M6-6 Background - White - Type H Reflective  
Message - Black  
MB6-4 and MB6-6 Background - Blue  
Message - White - Type H Reflective  
MG6-4 and MG6-6 Background - Green  
Message - White - Type H Reflective  
MK6-4 and MK6-6 Background - Green  
Message - White - Type H Reflective  
MM6-4 and MM6-6 Background - White - Type H Reflective  
Message - Green  
MN6-4 and MN6-6 Background - Brown  
Message - White - Type H Reflective  
MO6-4 and MO6-6 Background - Orange - Type F Reflective  
Message - Black  
MP6-4 and MP6-6 Background - White - Type H Reflective  
Message - Blue  
MR6-4 and MR6-6 Background - Brown  
Message - Yellow - Type H Reflective
- M6-6R same as M6-6L except arrow points ahead and right.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2	21		1 1/8	3/8	3/8		7 1/2	8 3/4	4 1/4			5 1/4	3	2 5/8	1/2						1 1/2	1/2					3.06
3	30		1 3/8	1/2	5/8		10 3/4	12 1/2	6 3/4			7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
4	30		1 3/8	1/2	5/8		10 3/4	12 1/2	6 3/4			7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25
5	30		1 3/8	1/2	5/8		10 3/4	12 1/2	6 3/4			7 1/2	4 1/4	3 3/4	3/4						1 7/8	1/2					6.25

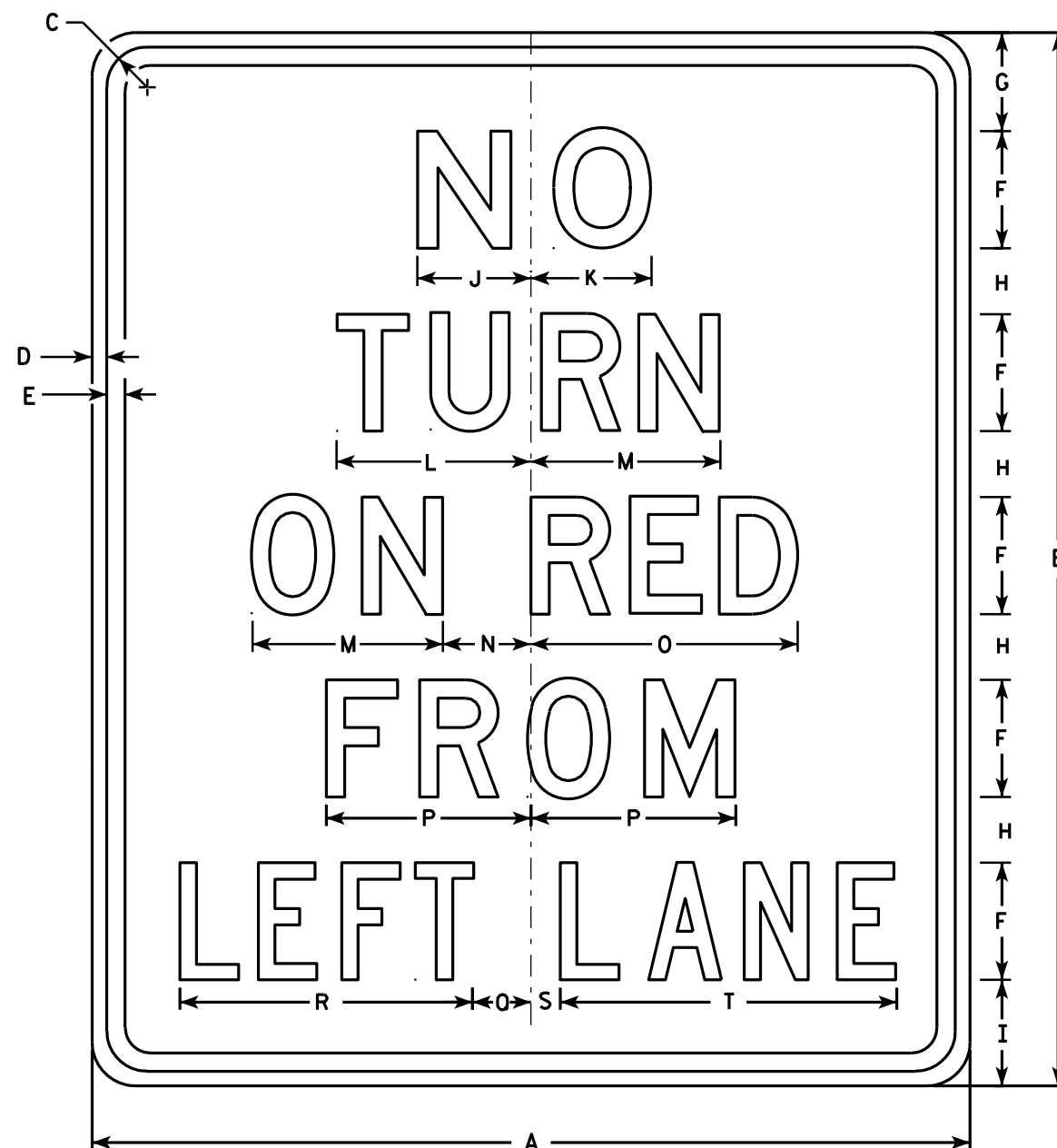
PROJECT NO:	HWY:	COUNTY:		SHEET NO:	E
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STANDARD SIGN  
M6 - 4 & M6 - 6  
SERIES

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 7/29/13 PLATE NO. M6-4.8



R10-11F

NOTES

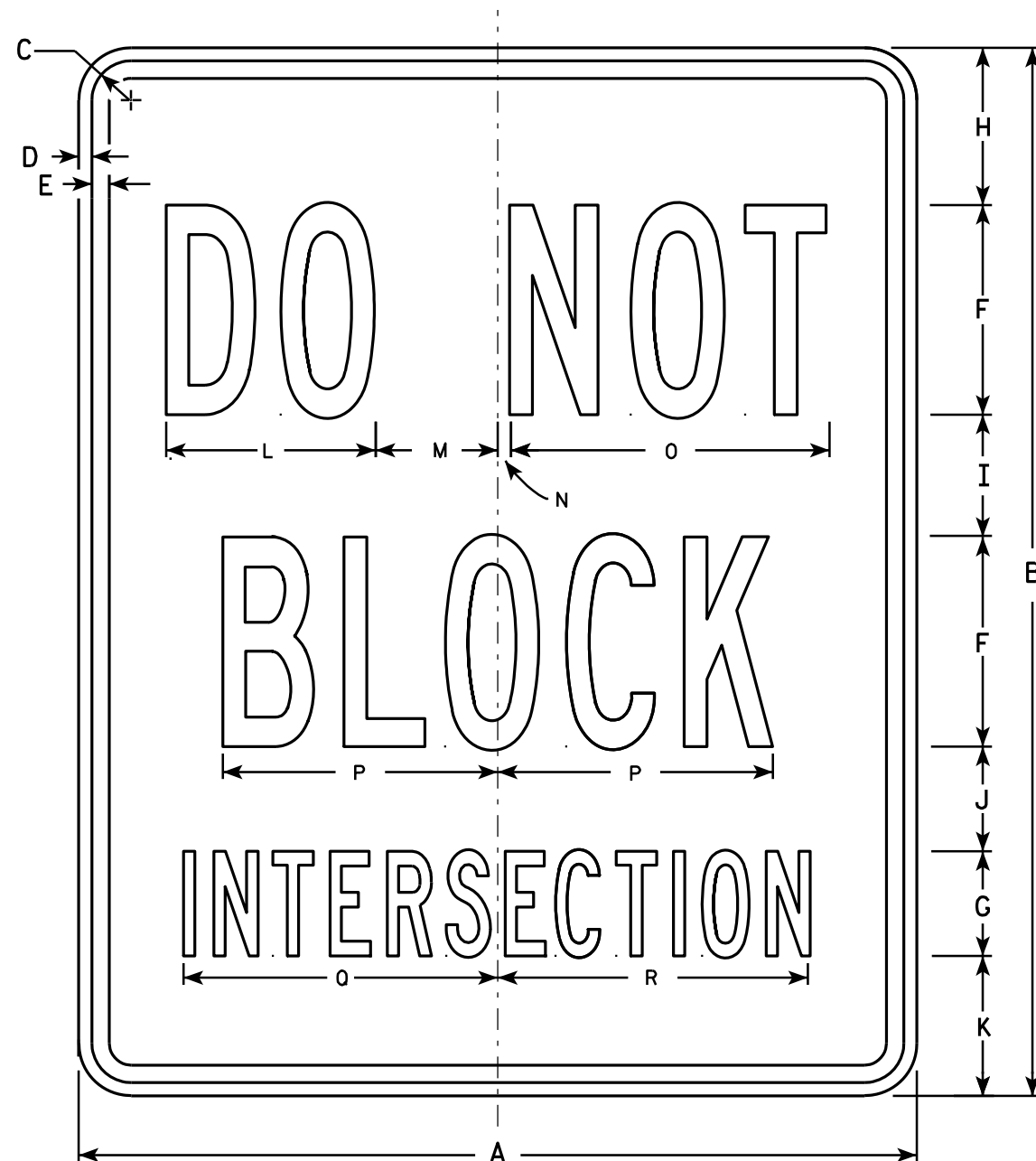
1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - see note 5
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Line 1 is Series E.  
Lines 2, 3 and 4 are Series D.  
Line 5 is Series C.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	36	1 3⁄8	1⁄2	5⁄8	4	3 3⁄8	2 1⁄4	3 5⁄8	3 7⁄8	4 1⁄8	6 5⁄8	6 1⁄2	3	9 1⁄8	7	2	10	1	11 1⁄2							7.5
2M	30	36	1 3⁄8	1⁄2	5⁄8	4	3 3⁄8	2 1⁄4	3 5⁄8	3 7⁄8	4 1⁄8	6 5⁄8	6 1⁄2	3	9 1⁄8	7	2	10	1	11 1⁄2							7.5
3																											
4																											
5																											

STANDARD SIGN  
R10-11F

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer  
DATE 4/5/11 PLATE NO. R10-11F.3



R10-7

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - B
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	30	1 1/8	3/8	1/2	6	3	4 1/2	3 1/2	3	4	6	3 1/2	3/8	9 1/8	7 7/8	9	8 7/8									5.0
2M	24	30	1 1/8	3/8	1/2	6	3	4 1/2	3 1/2	3	4	6	3 1/2	3/8	9 1/8	7 7/8	9	8 7/8									5.0
3	36	48	1 3/8	1/2	5/8	10	5	7	5 1/4	4 1/2	6 1/4	10	5 5/8	1/2	15 1/8	13 1/8	15	14 7/8									12.0
4																											
5																											

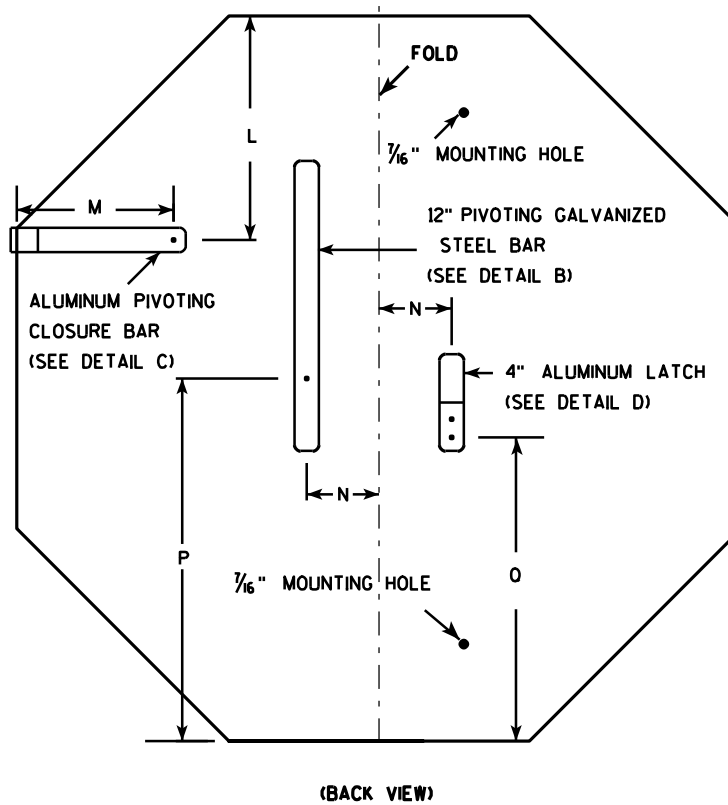
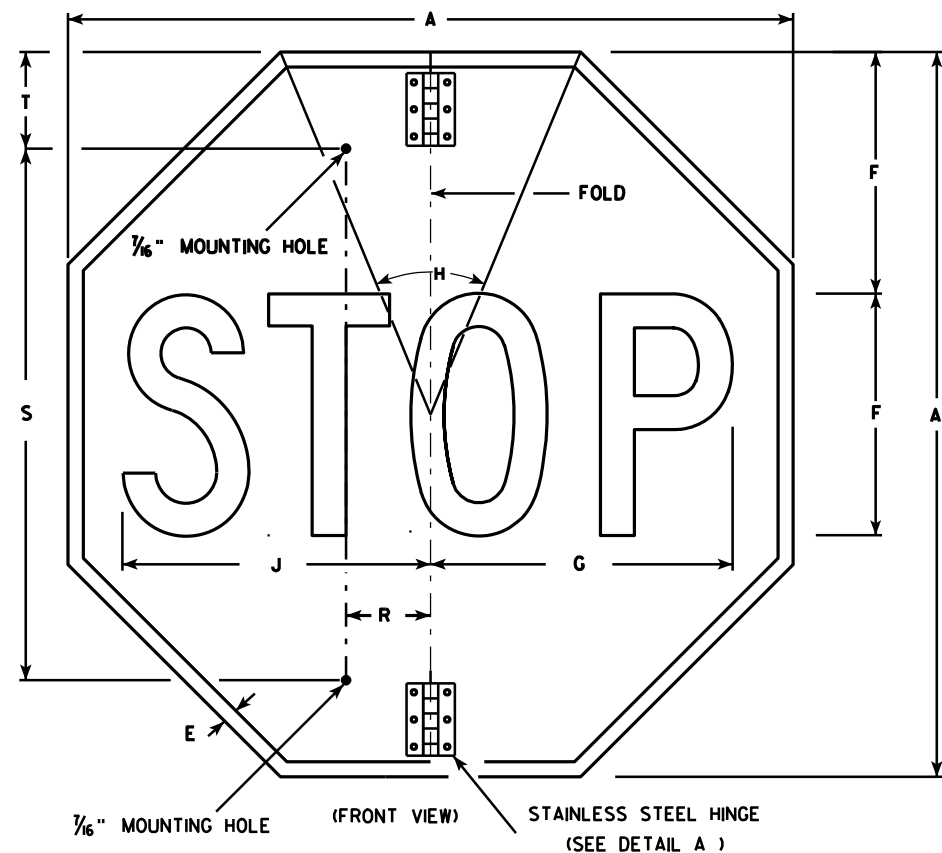
STANDARD SIGN  
R10-7

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

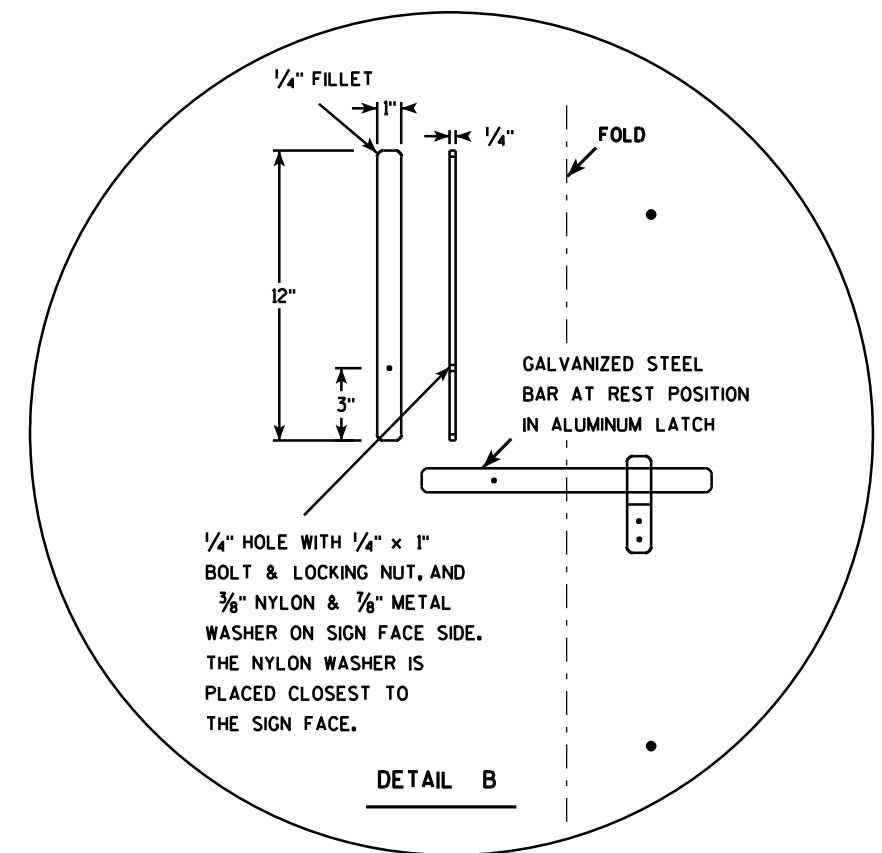
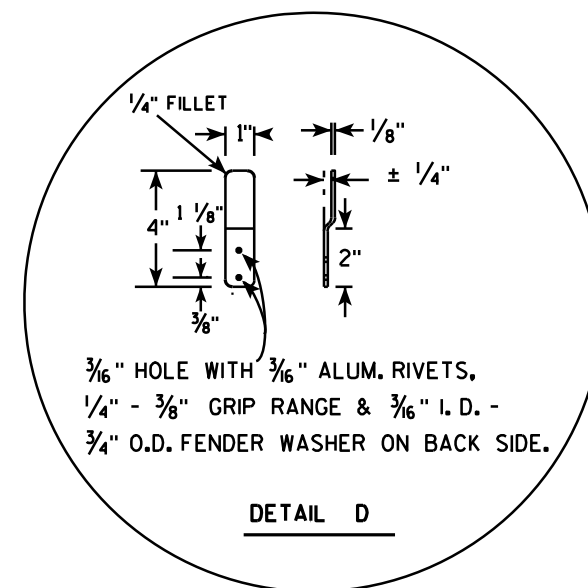
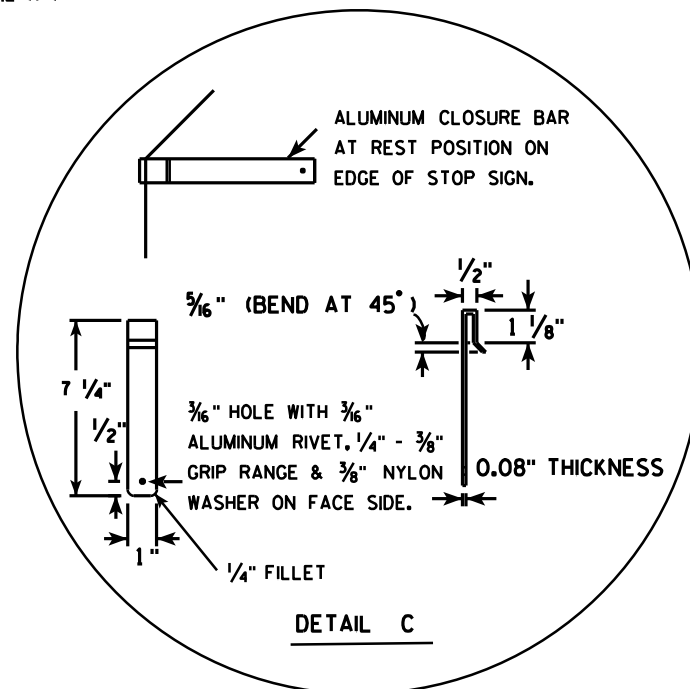
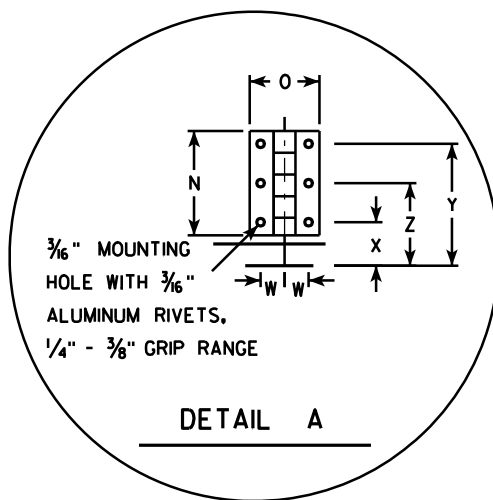
DATE 4/5/11 PLATE NO. R10-7.5

PROJECT NO: HWY: COUNTY: SHEET NO: E



# NOTES

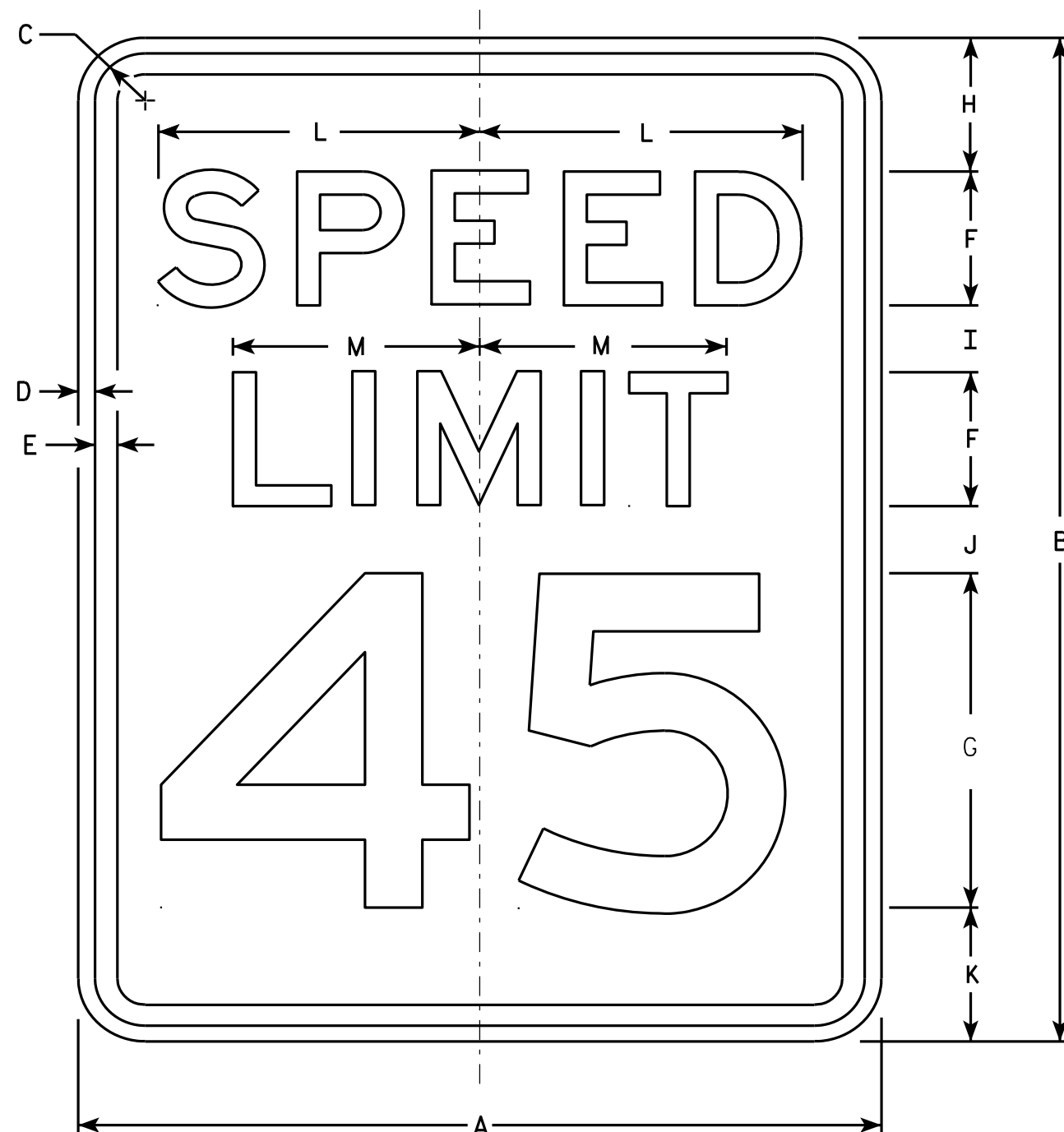
- Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:  
Background - Red  
Message - White
- Message Series - C
- All hardware used on the folding STOP sign installation shall conform to 637.2.4 of the WIS DOT Standard Specification.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30				5/8	10	12 1/2	45		12 3/4		9 1/4	6 1/2	3	2	15	12 3/8	2 1/2	22	5			11/8	1 1/4	3 1/2	2 3/8	5.18
2M	36				3/4	12	15	45		15 3/8		11	6 1/2	3	2	18	15 3/8	2 1/2	26	5			11/8	1 1/4	3 1/2	2 3/8	7.46
3	36				3/4	12	15	45		15 3/8		11	6 1/2	3	2	18	15 3/8	2 1/2	26	5			11/8	1 1/4	3 1/2	2 3/8	7.46
4																											
5																											

STANDARD SIGN R1-1F	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 12/03/10	PLATE NO. R1-1F.3





R2-1

### NOTES

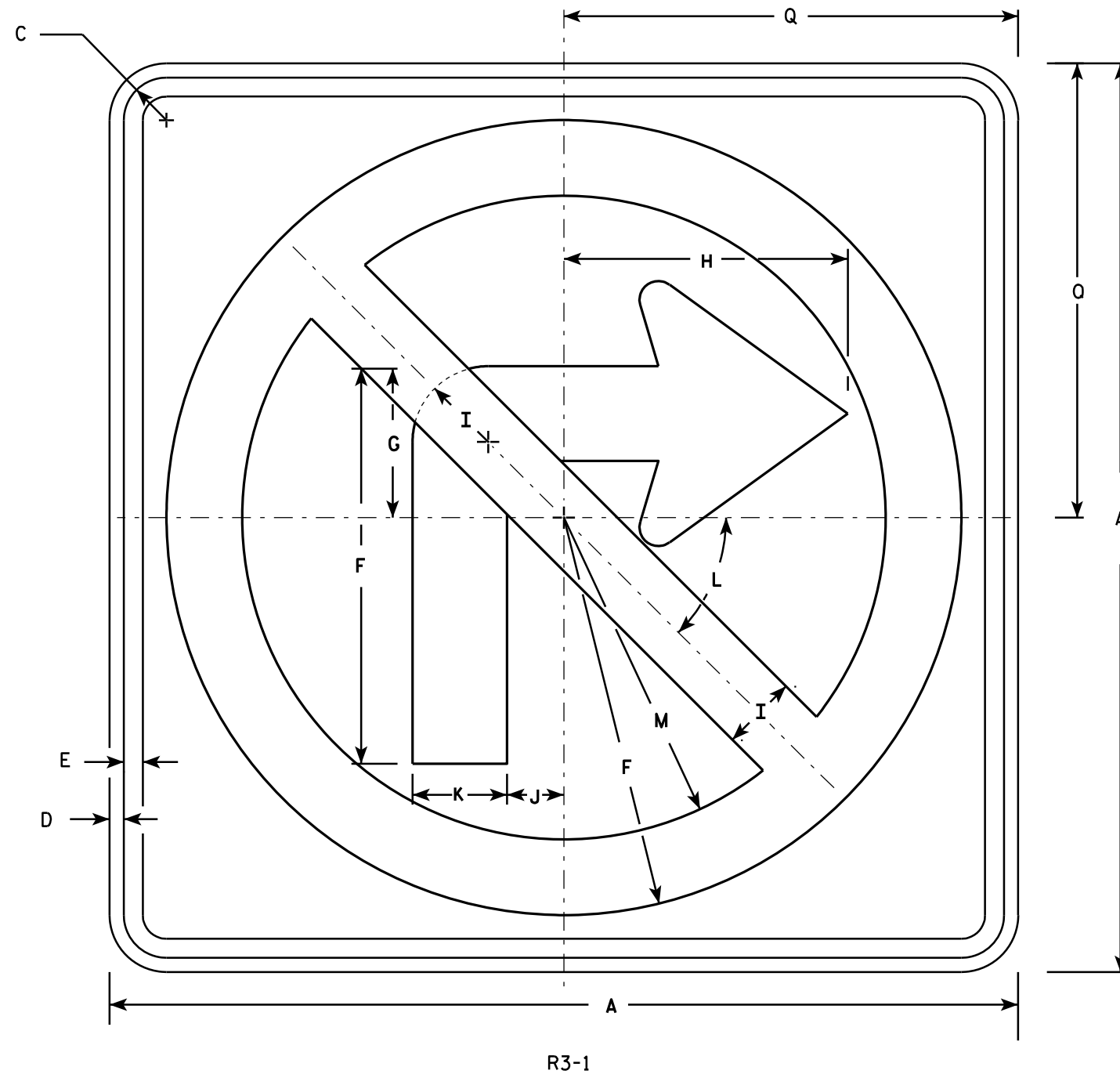
1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3	8	3	2	2	3	7 1/4	5 1/2														3.0
2S	24	30	1 1/8	3/8	1/2	4	10	3	2 1/4	3 3/8	3 3/8	9 5/8	7 3/8														5.0
2M	30	36	1 3/8	1/2	5/8	5	12	5	2 1/2	2 1/2	4	12	9 1/4														7.5
3	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
4	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
5	48	60	2 1/4	3/4	1	8	20	6	4 1/2	6 3/4	6 3/4	19 1/4	14 5/8														20.0

### STANDARD SIGN R2-1

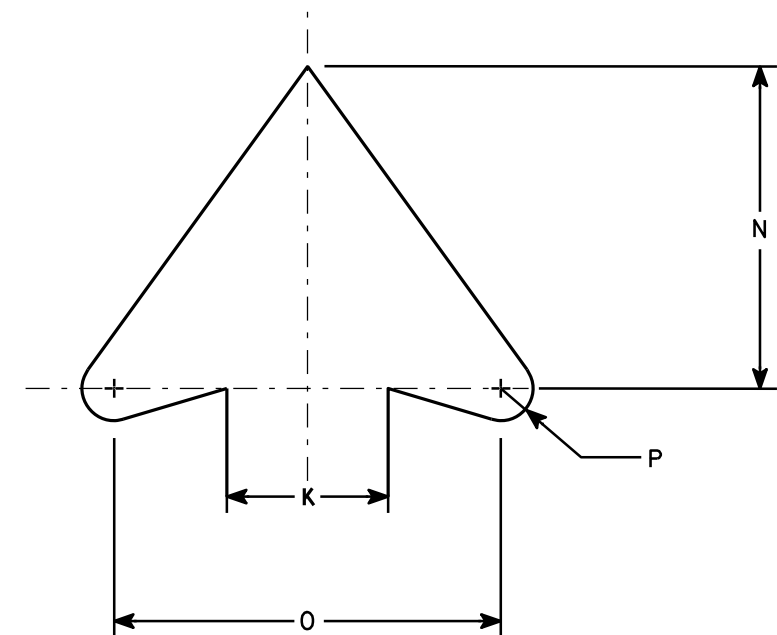
WISCONSIN DEPT OF TRANSPORTATION  
APPROVED *Matthew R. Rauch*  
For State Traffic Engineer  
DATE 5/26/10 PLATE NO. R2-1.13

PROJECT NO: HWY: COUNTY: SHEET NO: E



## NOTES

- Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:  
Background - White  
Message - See note 4
- CornerRadius may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Border & Arrow are non reflective black, the circle with diagonal bar is reflective red.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45	8 1/2	5	6	1/2	12										4.0
2S	24		1 1/8	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45°	8 1/2	5	6	1/2	12										4.0
2M	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45	12 3/4	7 1/2	9	3/4	18										9.0
3	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45	12 3/4	7 1/2	9	3/4	18										9.0
4	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4	18										9.0
5	48		2 1/4	3/4	1	21	8	15	4	3	5	45°	17	10	12	1	24										16.0

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

STANDARD SIGN

R3-1

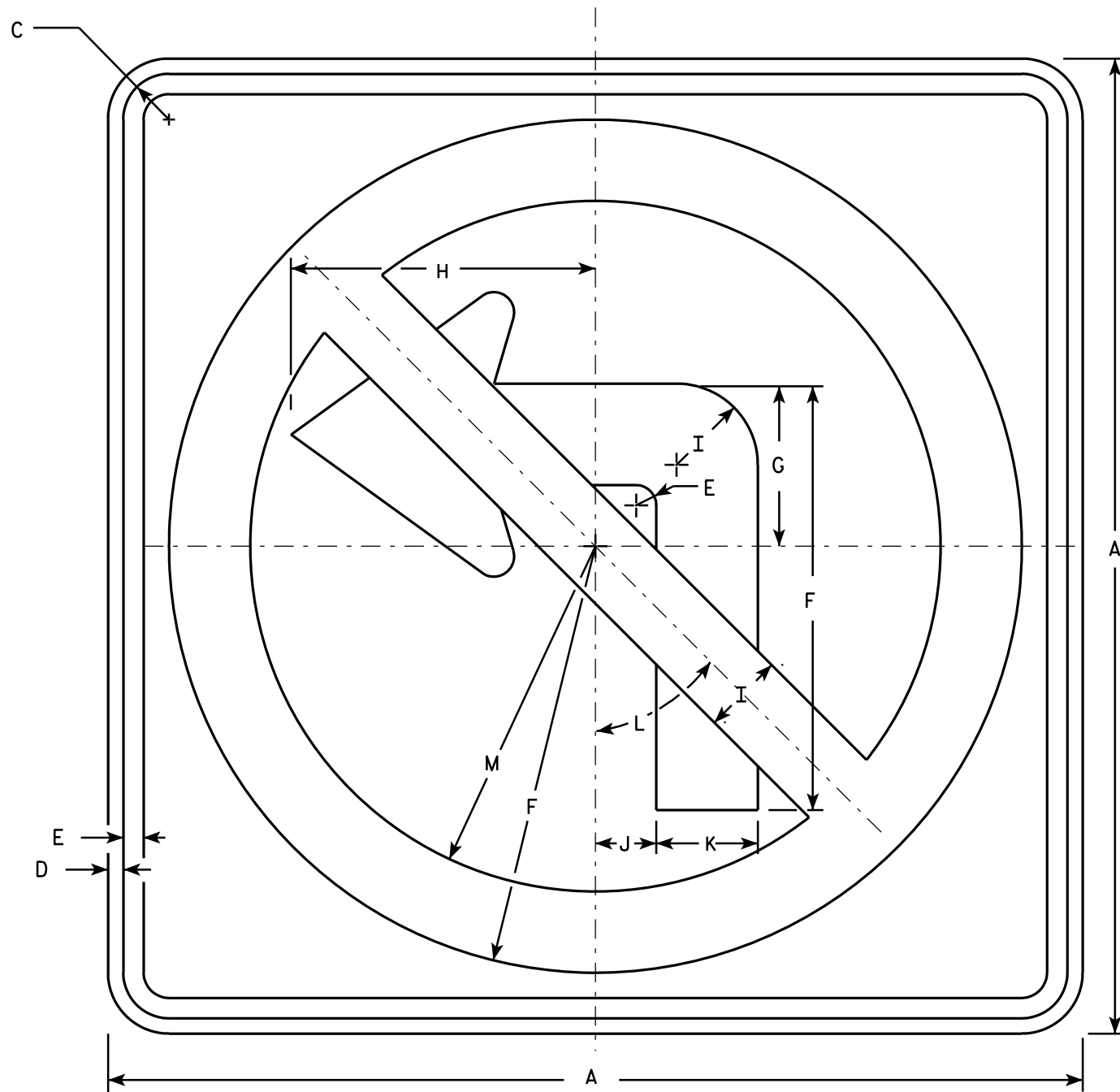
WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Matthew R. Rauch*  
for State Traffic Engineer

DATE 12/08/10

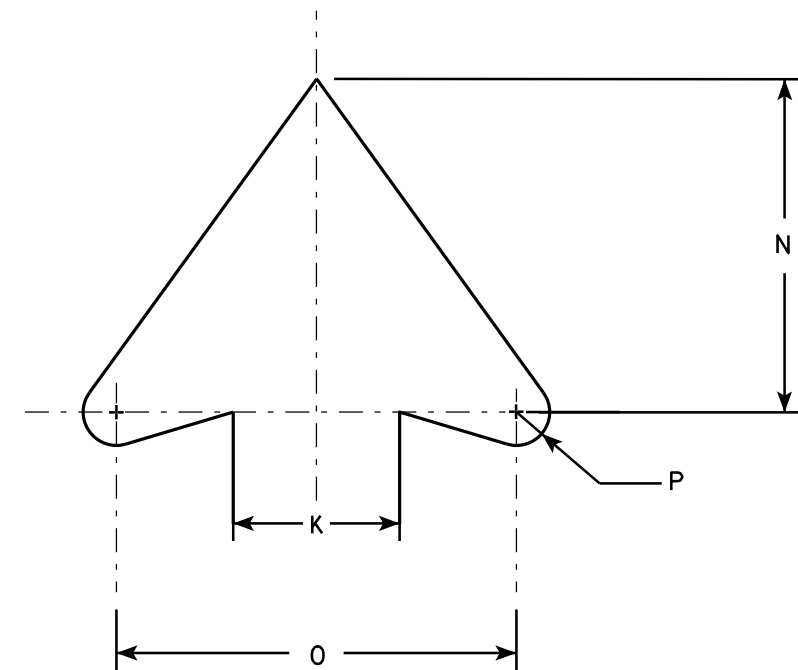
PLATE NO. R3-1.5



R3-2

# NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - See note 4
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Border & Arrow are non reflective black, the circle with diagonal bar is reflective red.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45°	8 1/2	5	6	1/2											4.0
2S	24		1 1/8	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45°	8 1/2	5	6	1/2											4.0
2M	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4											9.0
3	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4											9.0
4	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4											9.0
5	48		2 1/4	3/4	1	21	8	15	4	3	5	45°	17	10	12	1											16.0

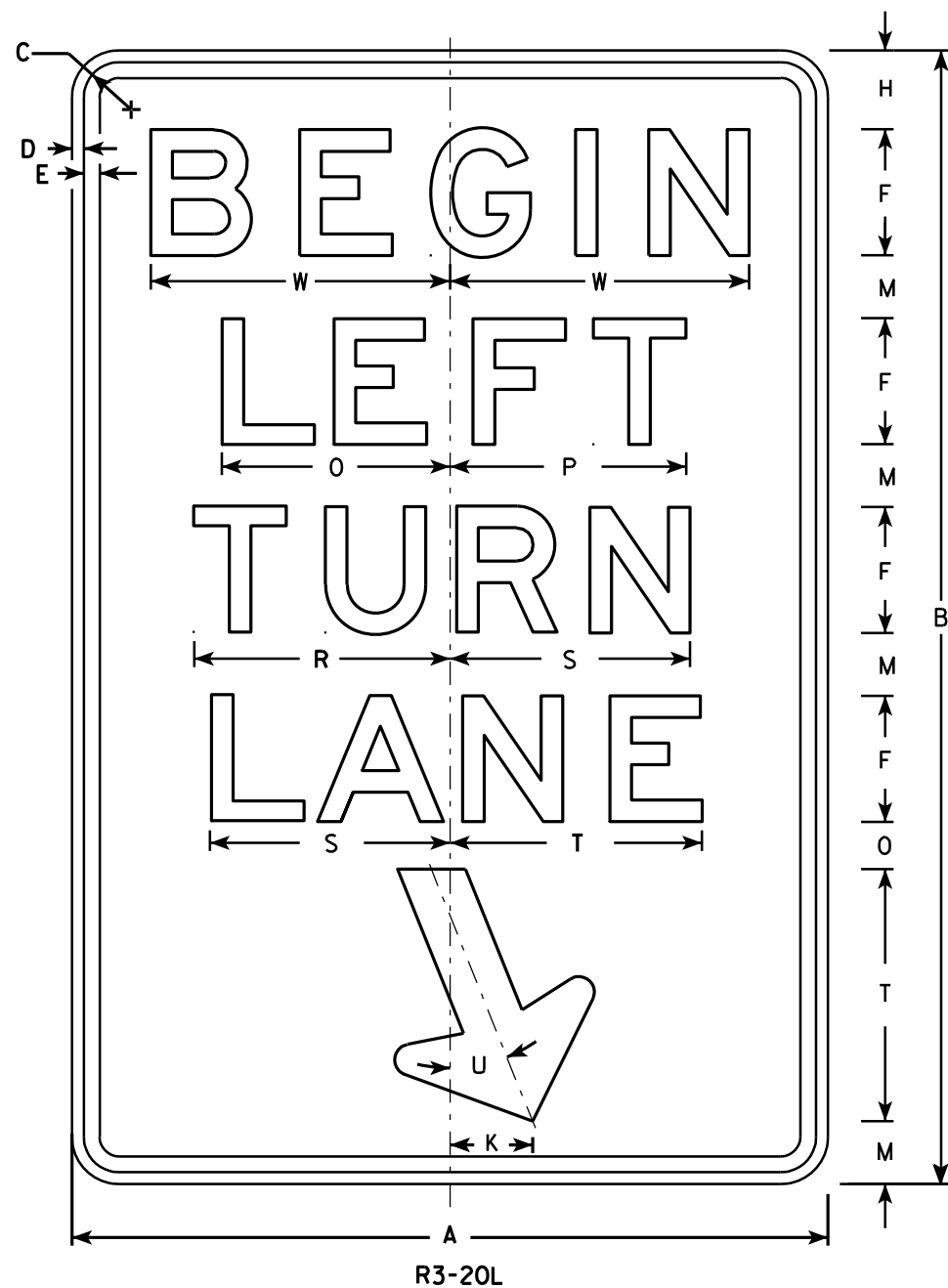
PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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STANDARD SIGN  
R3-2

WISCONSIN DEPT OF TRANSPORTATION

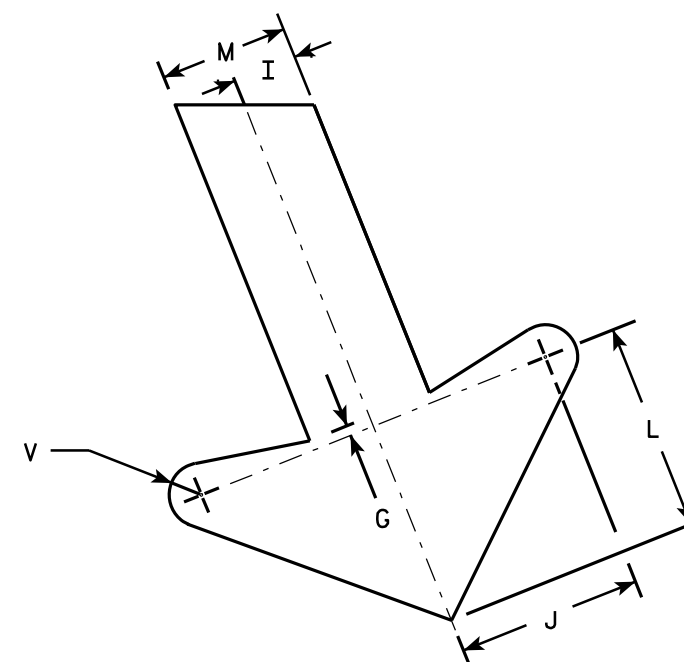
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 12/08/10 PLATE NO. R3-2.10



NOTES

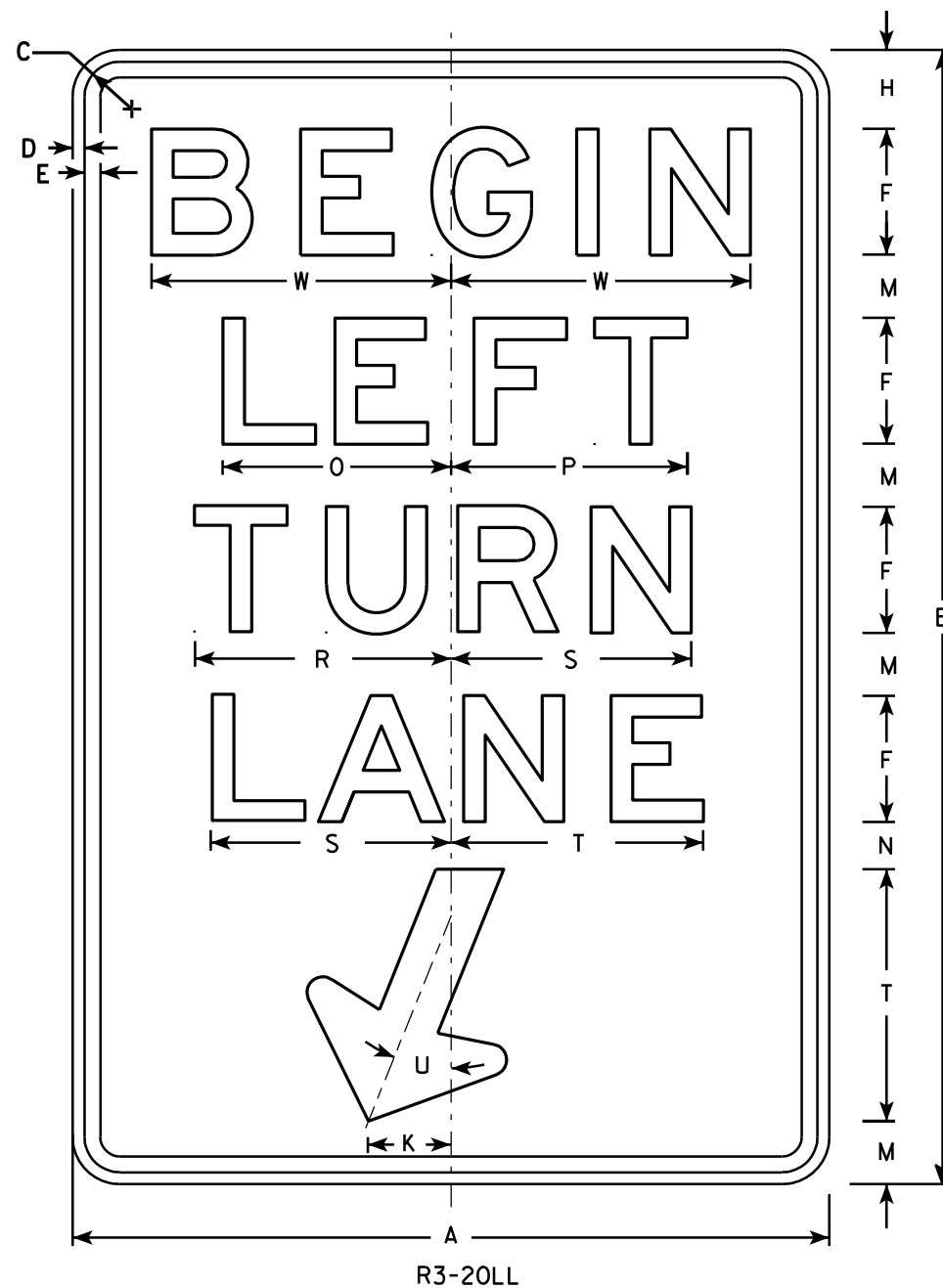
1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



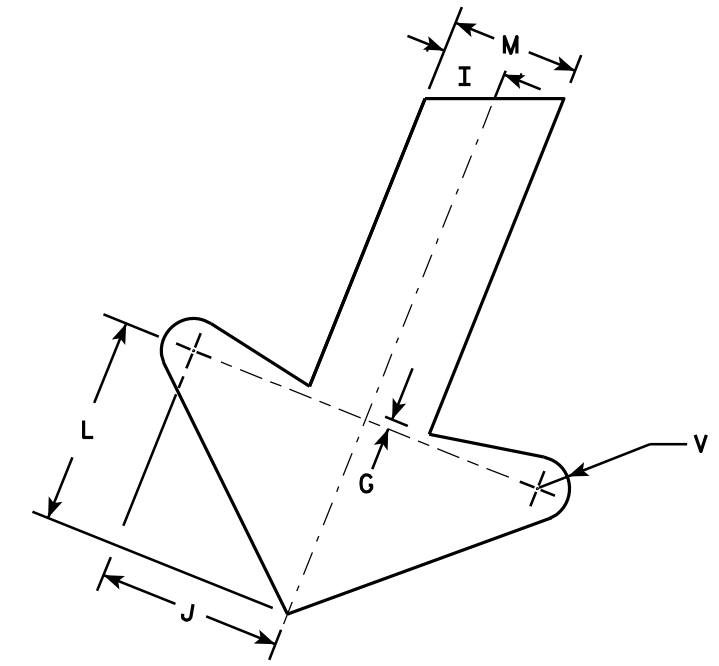
ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	36	1 1/8	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	7 1/4	7 1/2		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
2M	24	36	1 1/8	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	7 1/4	7 1/2		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
3	36	54	1 3/4	1/2	5/8	6	3/8	3 3/4	1 1/2	4 1/4	4	4 7/8	3	2 1/4	10 7/8	11 1/4		12 1/4	11 1/2	12	22°	3/4	13 1/4				13.5
4																											
5																											

STANDARD SIGN R3-20L	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 10/18/10	PLATE NO. R3-20L.7



- NOTES**
1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
  2. Color:  
Background - White  
Message - Black
  3. Message Series - E
  4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



**ARROW DETAIL**

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	36	1 1/8	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	7 1/4	7 1/2		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
2M	24	36	1 1/8	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	7 1/4	7 1/2		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
3	36	54	1 3/4	1/2	5/8	6	3/8	3 3/4	1 1/2	4 1/4	4	4 7/8	3	2 1/4	10 7/8	11 1/4		12 1/4	11 1/2	12	22°	3/4	13 1/4				13.5
4																											
5																											

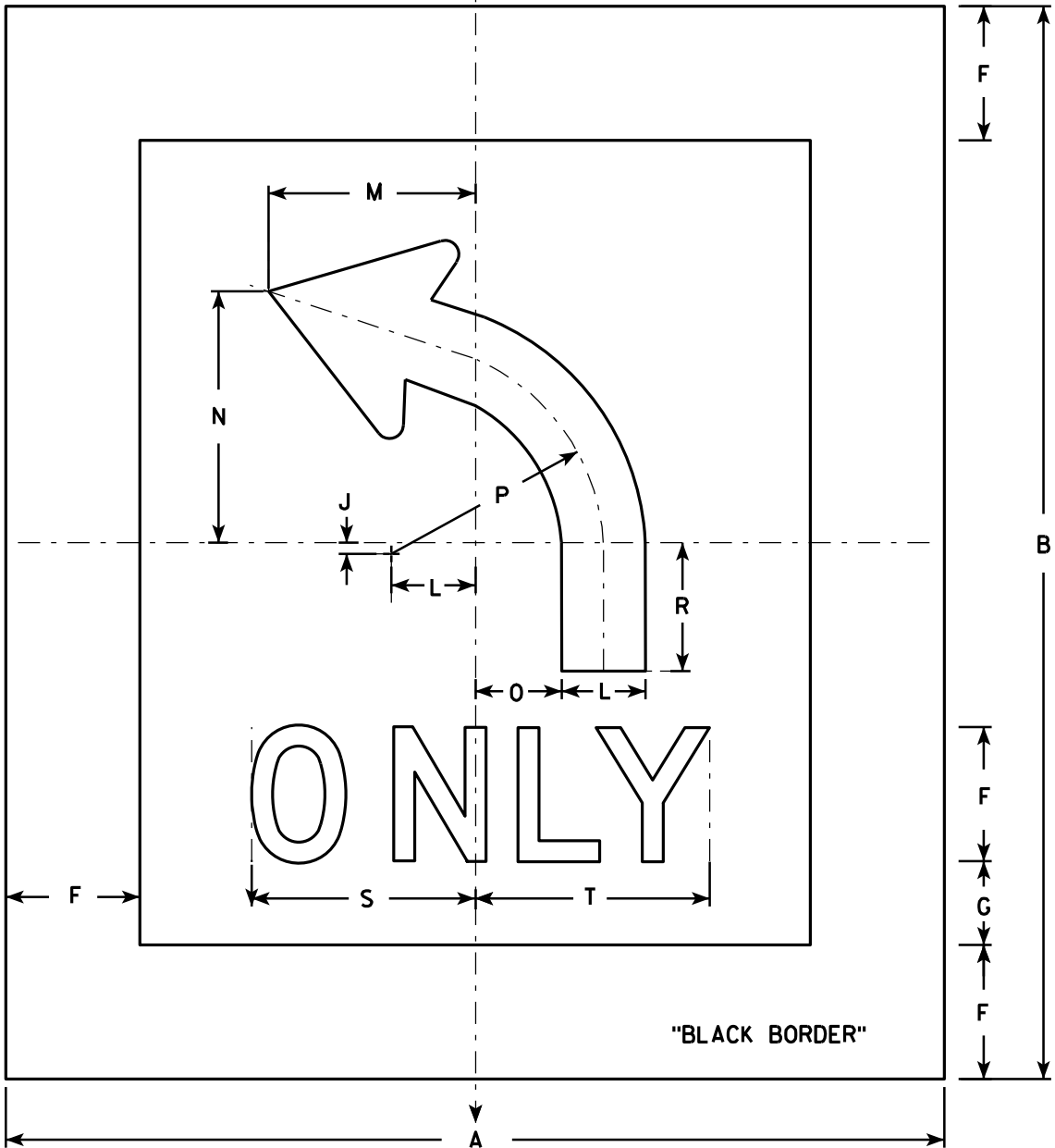
**STANDARD SIGN**  
**R3-20LL**

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 10/18/10 PLATE NO. R3-20LL.1

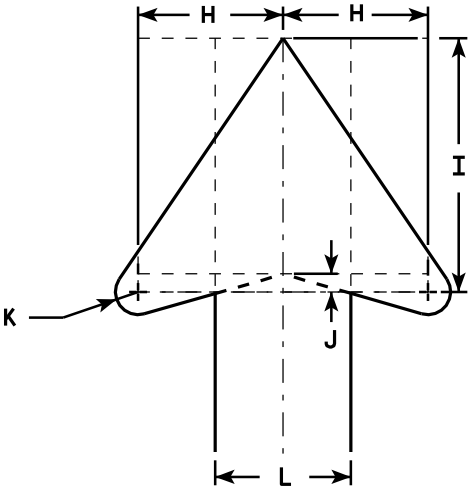
PROJECT NO: \_\_\_\_\_ HWY: \_\_\_\_\_ COUNTY: \_\_\_\_\_ SHEET NO: **E**



R3-5L

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - White  
Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood. When base material is metal, the corners shall be rounded.
- 5. R3-5R is the same as R3-5L except curved portion of arrow points right.
- 6. The 6" border is non-reflective black.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	42	48				6	3 3/4	4	7	1/2	5/8	3 3/4	9 1/4	11 1/4	3 7/8	9 1/2		5 3/4	10	10 1/2							1.26
2M	42	48				6	3 3/4	4	7	1/2	5/8	3 3/4	9 1/4	11 1/4	3 7/8	9 1/2		5 3/4	10	10 1/2							1.26
3																											
4																											
5																											

PROJECT NO:

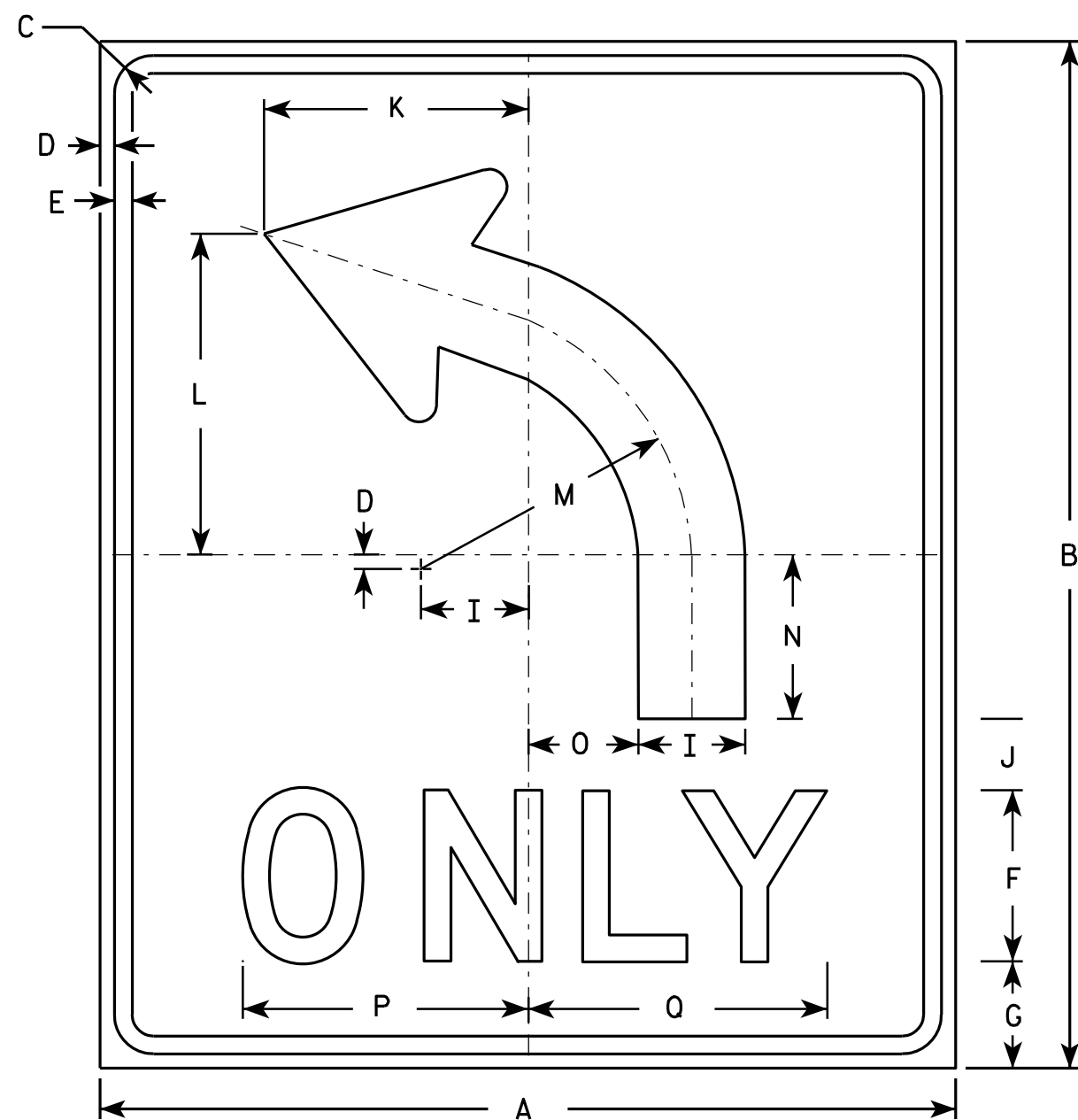
HWY:

COUNTY:

SHEET NO:

E

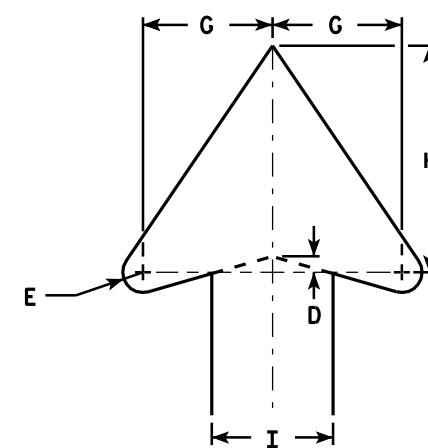
7



R3-50L

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. R3-50R is the same as R3-50L except curved portion of arrow points right.



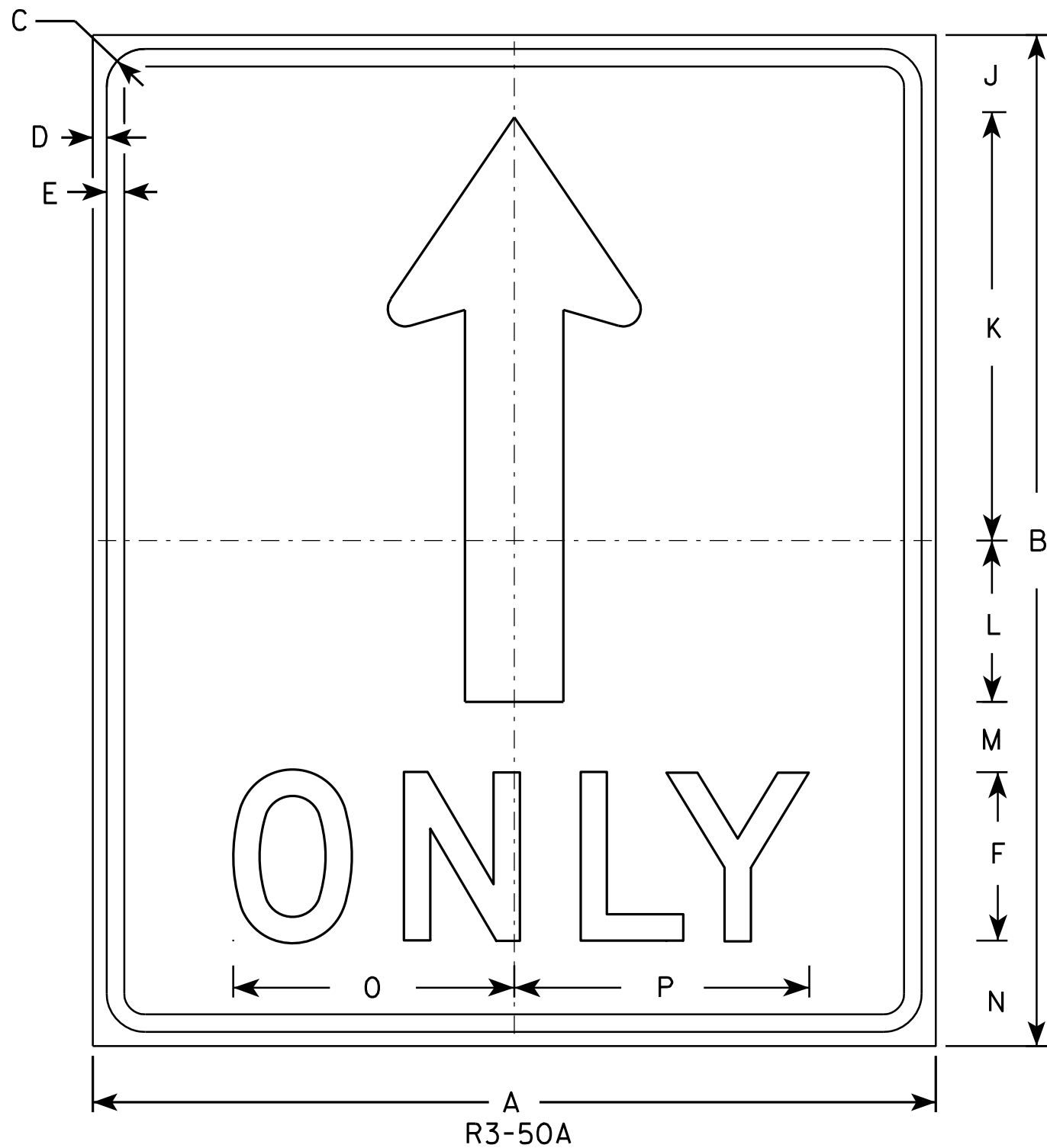
ARROW DETAIL

7

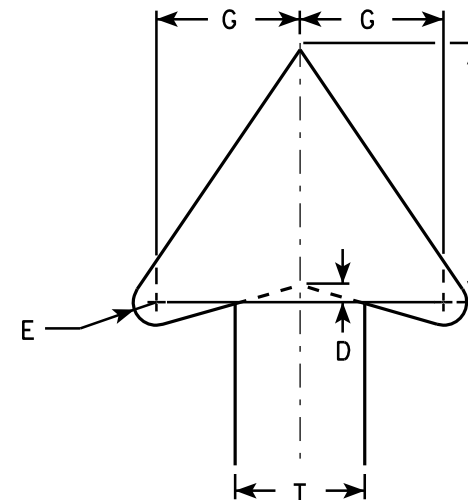
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	36	1 <sup>3</sup> / <sub>8</sub>	<sup>1</sup> / <sub>2</sub>	<sup>5</sup> / <sub>8</sub>	6	4	7	3 <sup>3</sup> / <sub>4</sub>	2 <sup>1</sup> / <sub>2</sub>	9 <sup>1</sup> / <sub>4</sub>	11 <sup>1</sup> / <sub>4</sub>	9 <sup>1</sup> / <sub>2</sub>	5 <sup>3</sup> / <sub>4</sub>	3 <sup>7</sup> / <sub>8</sub>	10	10 <sup>1</sup> / <sub>2</sub>										7.5
2M	30	36	1 <sup>3</sup> / <sub>8</sub>	<sup>1</sup> / <sub>2</sub>	<sup>5</sup> / <sub>8</sub>	6	4	7	3 <sup>3</sup> / <sub>4</sub>	2 <sup>1</sup> / <sub>2</sub>	9 <sup>1</sup> / <sub>4</sub>	11 <sup>1</sup> / <sub>4</sub>	9 <sup>1</sup> / <sub>2</sub>	5 <sup>3</sup> / <sub>4</sub>	3 <sup>7</sup> / <sub>8</sub>	10	10 <sup>1</sup> / <sub>2</sub>										7.5
3																											
4																											
5																											

STANDARD SIGN R3-50	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 3/24/2011	PLATE NO. R3-50.2

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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- NOTES**
1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
  2. Color:  
Background - White  
Message - Black
  3. Message Series - D
  4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



ARROW DETAIL

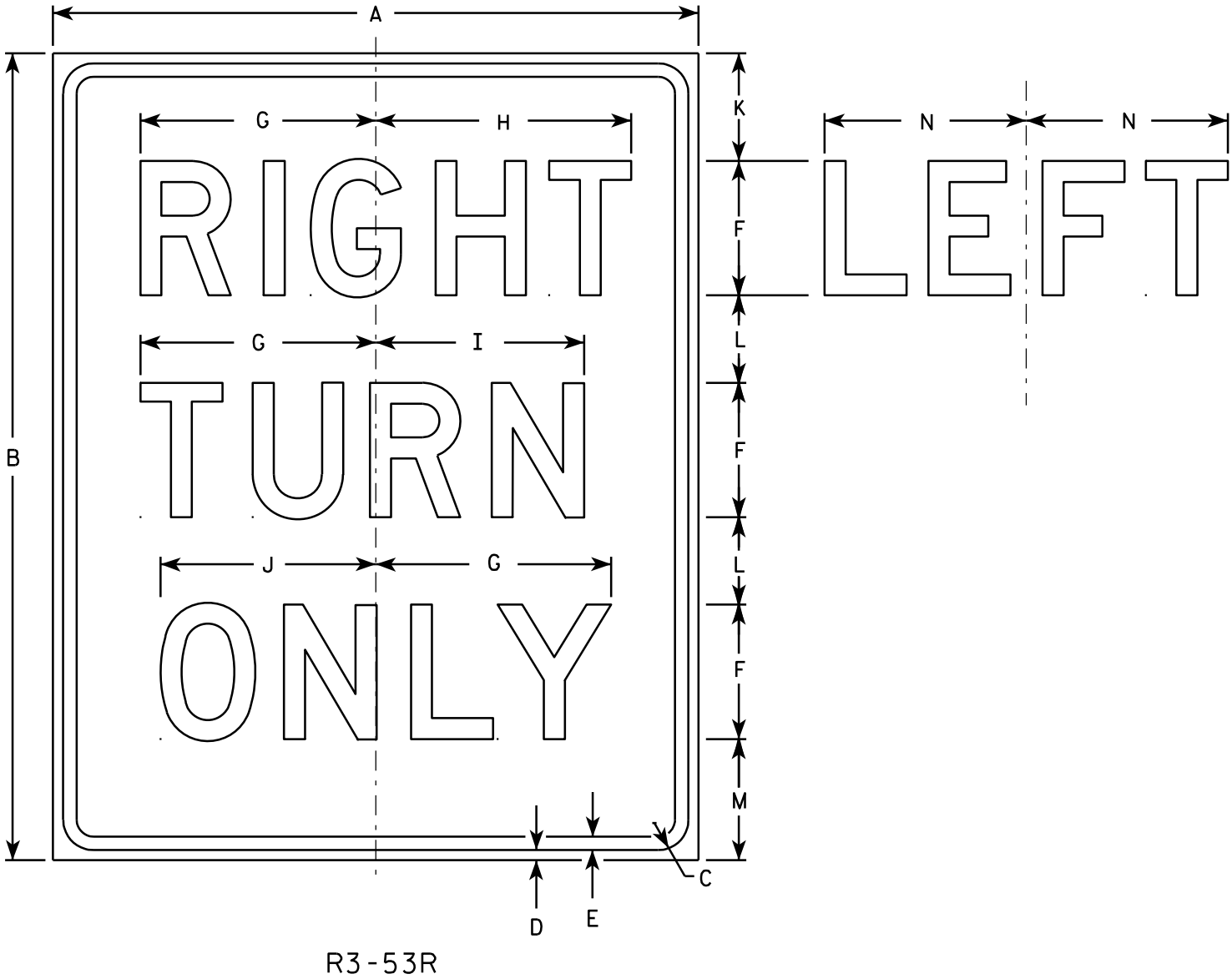
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	36	1 3⁄8	1⁄2	5⁄8	6	4	7	3 1⁄2	2 3⁄4	15 1⁄4	5 3⁄4	2 1⁄2	3 3⁄4	10	10 1⁄2											7.5
2M	30	36	1 3⁄8	1⁄2	5⁄8	6	4	7	3 1⁄2	2 3⁄4	15 1⁄4	5 3⁄4	2 1⁄2	3 3⁄4	10	10 1⁄2											7.5
3																											
4																											
5																											

STANDARD SIGN R3-50A	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 3/24/2011	PLATE NO. R3-50A.3



NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - White  
Message - Black
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. R3-53L same as R3-53R except LEFT is substituted for RIGHT.



R3-53R

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	30	1 1/8	3/8	1/2	5	8 3/4	9 1/2	7 3/4	8	4	3 1/4	4 1/2	7 1/2													5.0
2M	24	30	1 1/8	3/8	1/2	5	8 3/4	9 1/2	7 3/4	8	4	3 1/4	4 1/2	7 1/2													5.0
3	24	30	1 1/8	3/8	1/2	5	8 3/4	9 1/2	7 3/4	8	4	3 1/4	4 1/2	7 1/2													5.0
4																											
5																											

STANDARD SIGN  
R3-53

WISCONSIN DEPT OF TRANSPORTATION

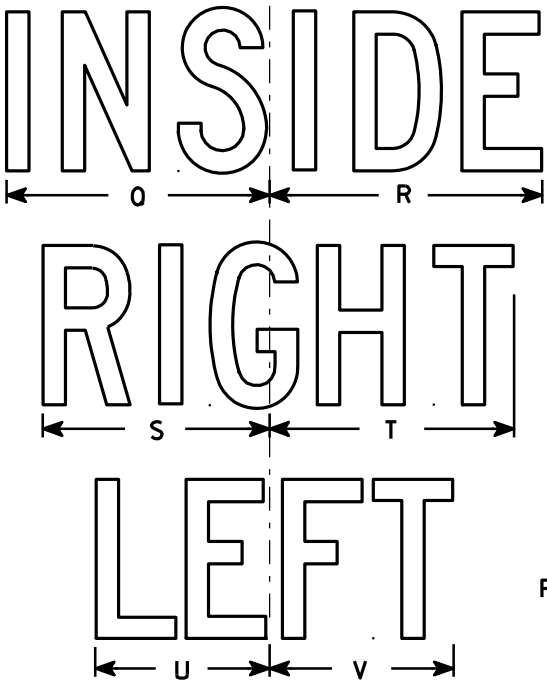
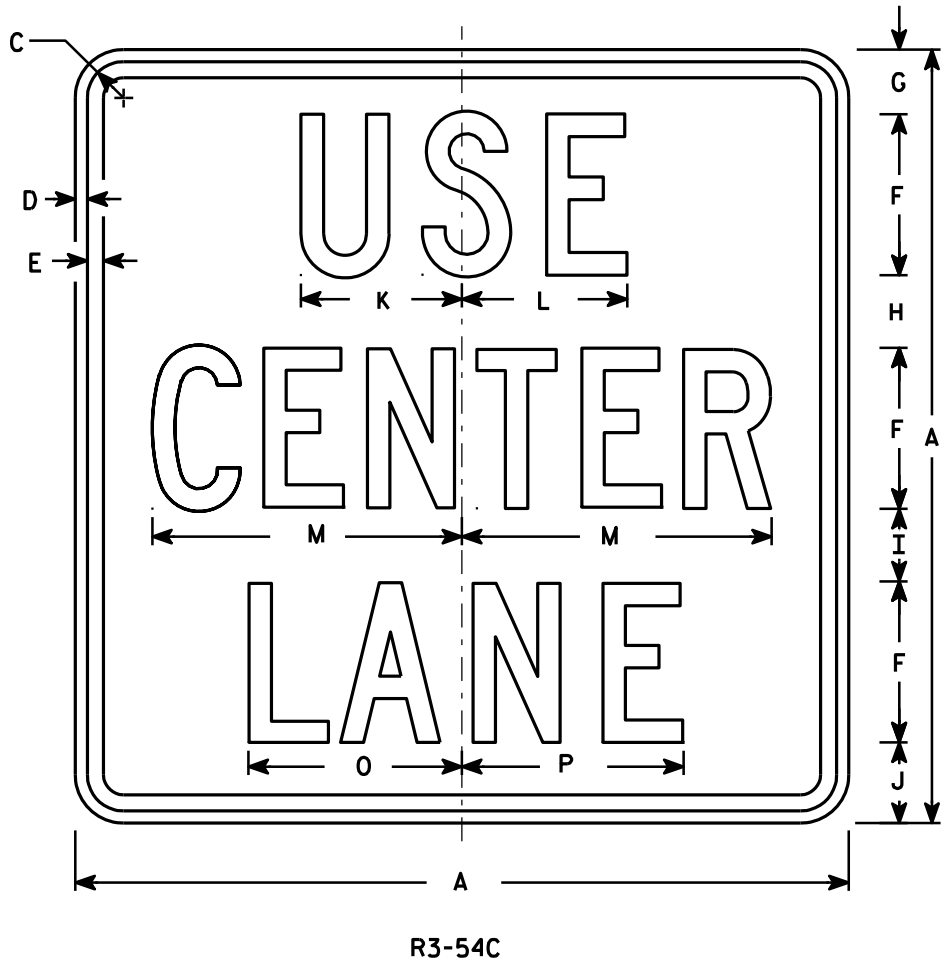
APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 3/24/2011 PLATE NO. R3-53.8

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - White  
Message - Black
- 3. Message Series - C
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24		1 1/8	3/8	1/2	5	2	2 1/4	2 1/4	2 1/2	5	5 1/8	9 5/8		6 5/8	6 7/8	8 1/8	8 1/2	7	7 5/8	5 3/8	5 3/4					4.0
2M	24		1 1/8	3/8	1/2	5	2	2 1/4	2 1/4	2 1/2	5	5 1/8	9 5/8		6 5/8	6 7/8	8 1/8	8 1/2	7	7 5/8	5 3/8	5 3/4					4.0
3	36		1 5/8	5/8	3/4	7	4	3	3 1/2	4 1/2	7 1/2	7 3/4	14 3/8		9 7/8	10 1/4	12 1/8	12 3/4	10 3/8	11 3/8	8	8 5/8					9.0
4																											
5																											

STANDARD SIGN

R3-54C, I ,L & R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 3/24/2011 PLATE NO. R3-54.8

PROJECT NO:

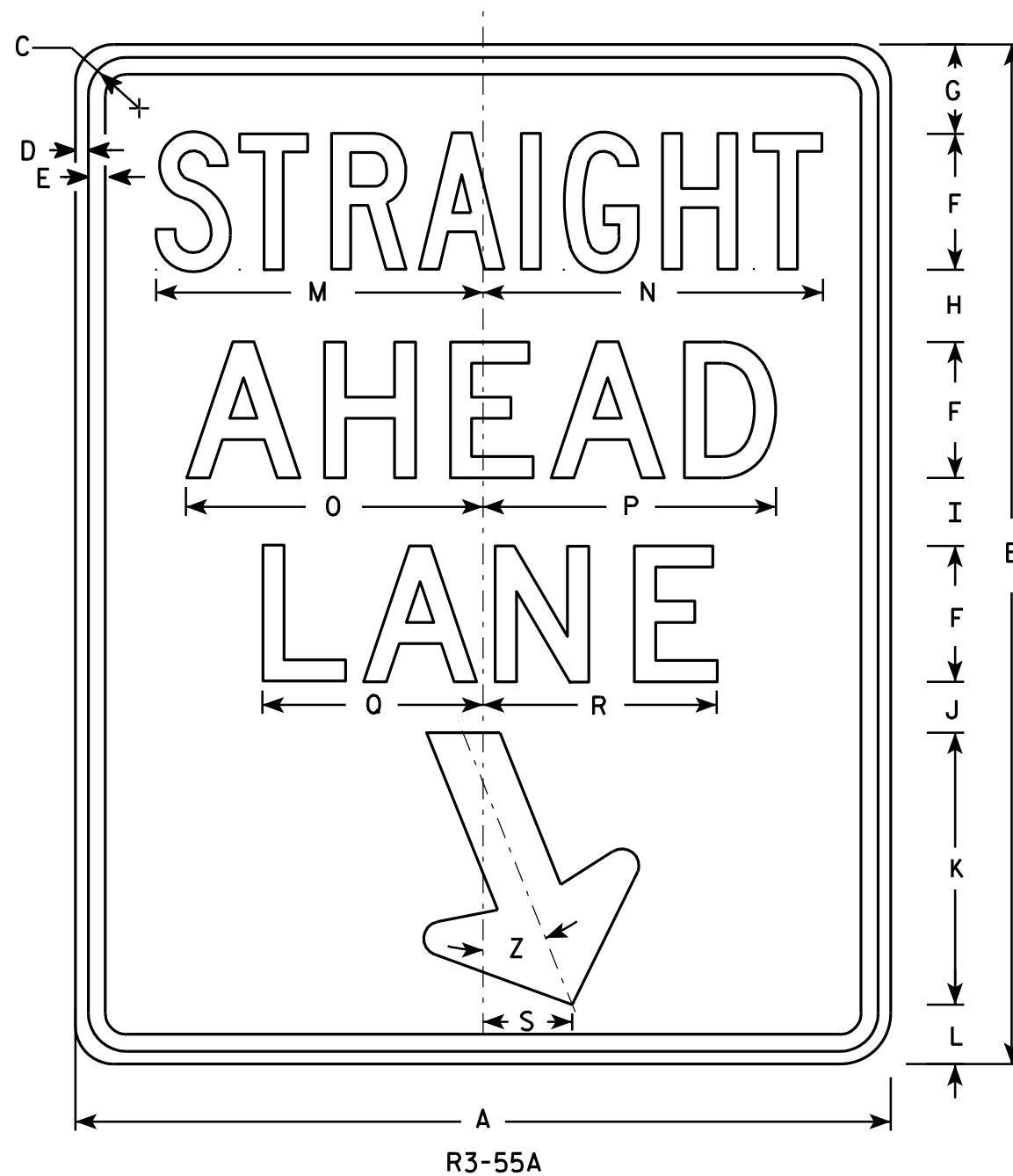
HWY:

COUNTY:

SHEET NO:

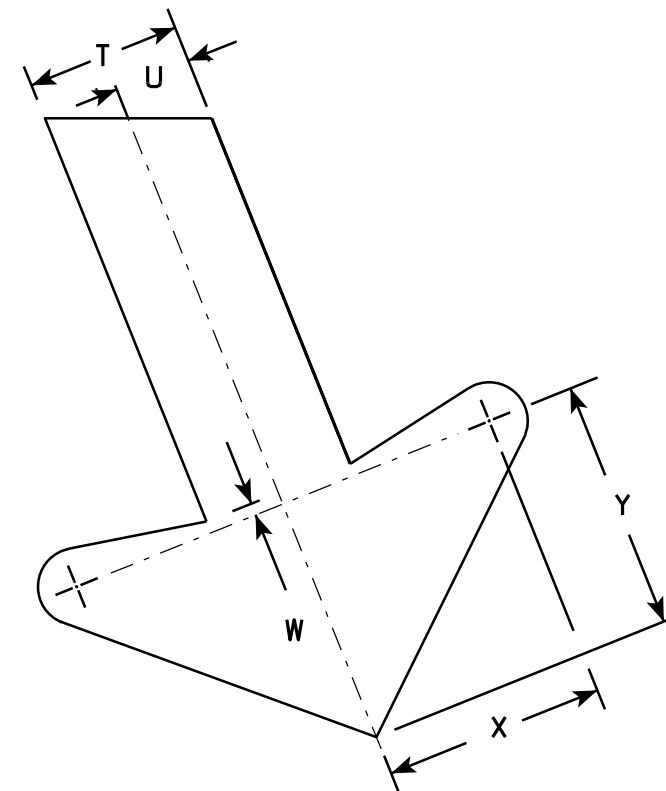
E

7



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - See Note 3
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Line 1 is Series - C  
Lines 2 and 3 Series - D



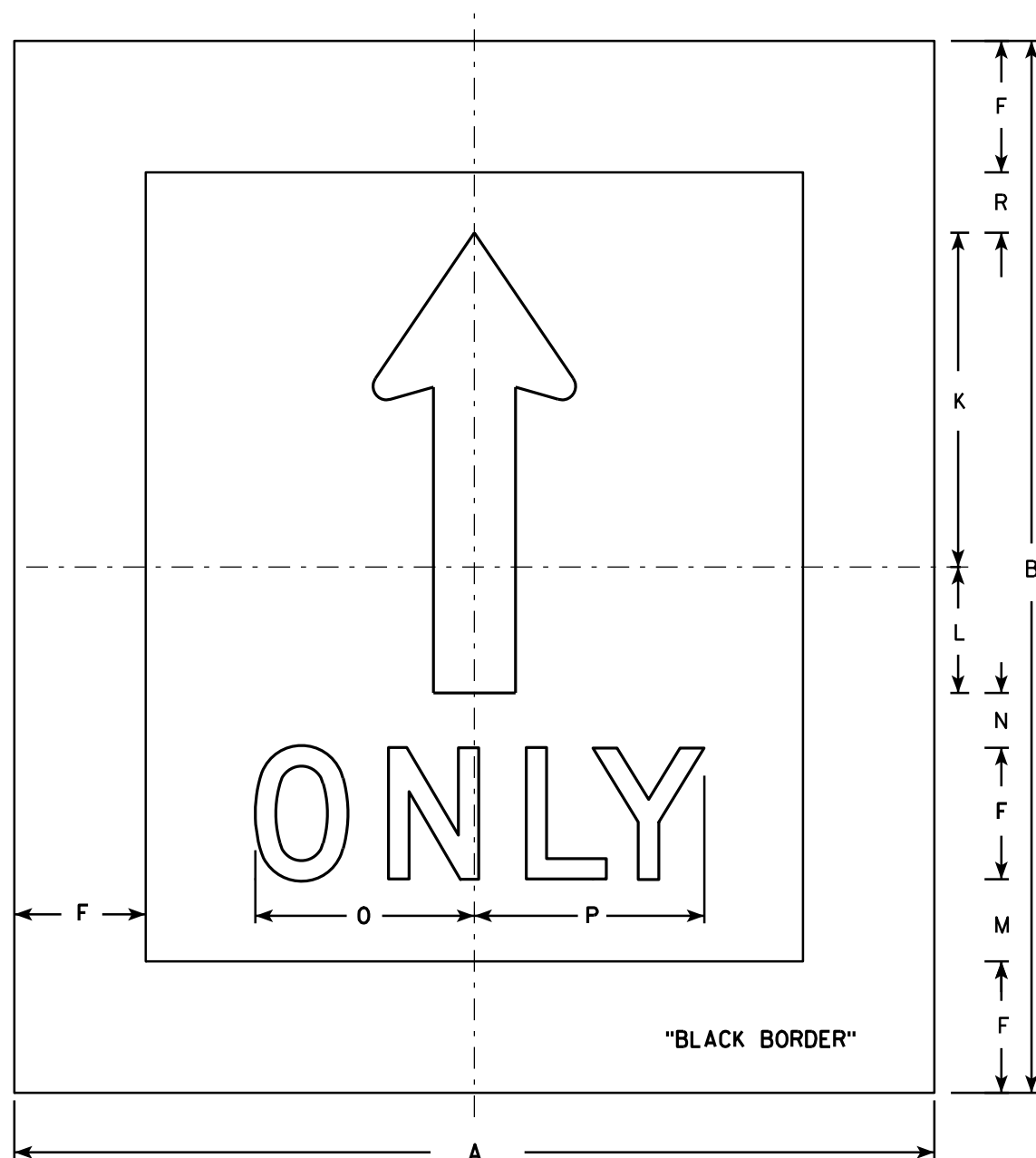
ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	30	1 1/8	3/8	1/2	4	2 5/8	2 1/8	2	2	1 1/2	8	9 5/8	10	8 3/4	8 5/8	6 1/2	6 7/8	2 5/8	2	1	1/2	1/4	2 7/8	3 1/4	22°	5.0
2M	24	30	1 1/8	3/8	1/2	4	2 5/8	2 1/8	2	2	1 1/2	8	9 5/8	10	8 3/4	8 5/8	6 1/2	6 7/8	2 5/8	2	1	1/2	1/4	2 7/8	3 1/4	22°	5.0
3	36	48	1 3/4	1/2	5/8	6	4 1/2	3 3/4	3 5/8	3 5/8	2 7/8	12	14 1/2	14 7/8	13 1/8	12 7/8	9 3/4	10 1/4	4	3	1 1/2	3/4	3/8	4 1/4	4 7/8	22°	12.0
4																											
5																											

STANDARD SIGN R3-55A	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 3/24/2011	PLATE NO. R3-55A.5

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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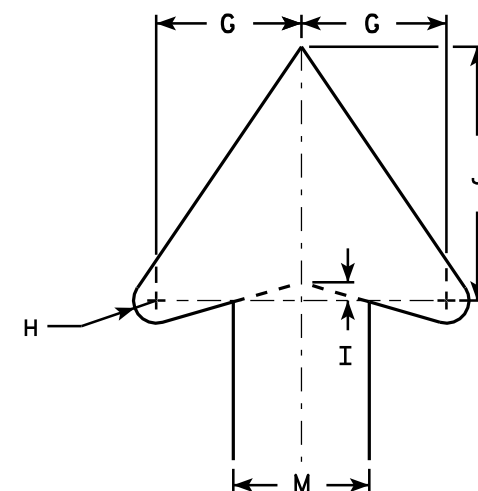
7



R3-5A

# NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood. When base material is metal, the corners shall be rounded.
5. The 6" border is non-reflective black.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	42	48				6	4	5/8	1/2	7	15 1/4	5 3/4	3 3/4	2 1/2	10	10 1/2		2 3/4									1.26
2M	42	48				6	4	5/8	1/2	7	15 1/4	5 3/4	3 3/4	2 1/2	10	10 1/2		2 3/4									1.26
3																											
4																											
5																											

## STANDARD SIGN R3-5A

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 2/24/11 PLATE NO. R3-5A.5

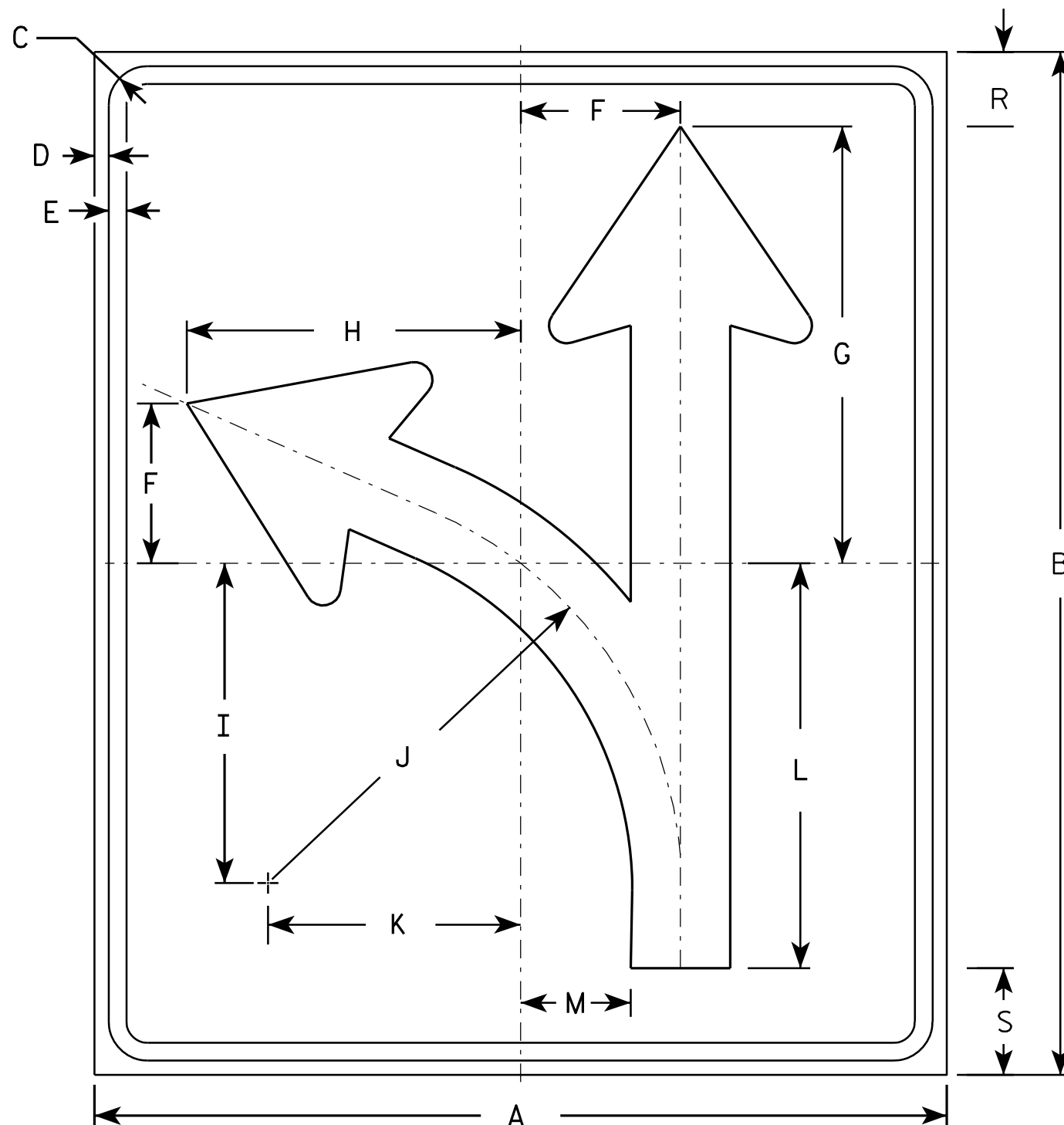
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

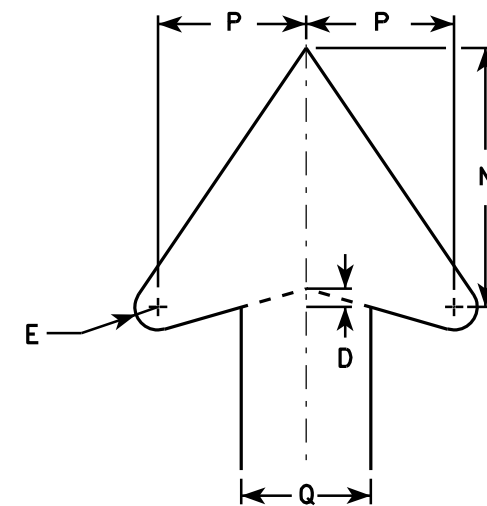
E



R3-60L

### NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. R3-60R is the same as R3-60L except curved portion of arrow points to right.



ARROW DETAIL

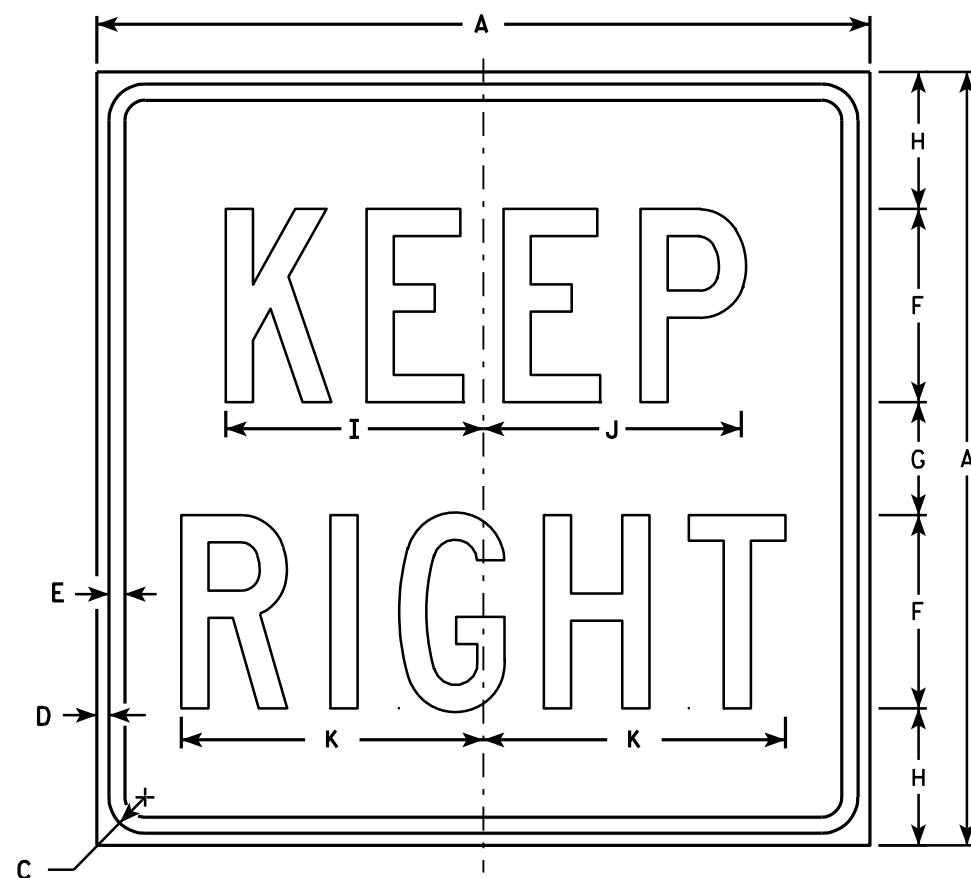
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	36	1 3/8	1/2	5/8	5 5/8	15 3/8	11 1/4	5 3/8	14 1/2	8 7/8	14 1/4	3 7/8	7		4	3 1/2	2 5/8	3 3/4								7.5
2M	30	36	1 3/8	1/2	5/8	5 5/8	15 3/8	11 1/4	5 3/8	14 1/2	8 7/8	14 1/4	3 7/8	7		4	3 1/2	2 5/8	3 3/4								7.5
3																											
4																											
5																											

### STANDARD SIGN R3-60

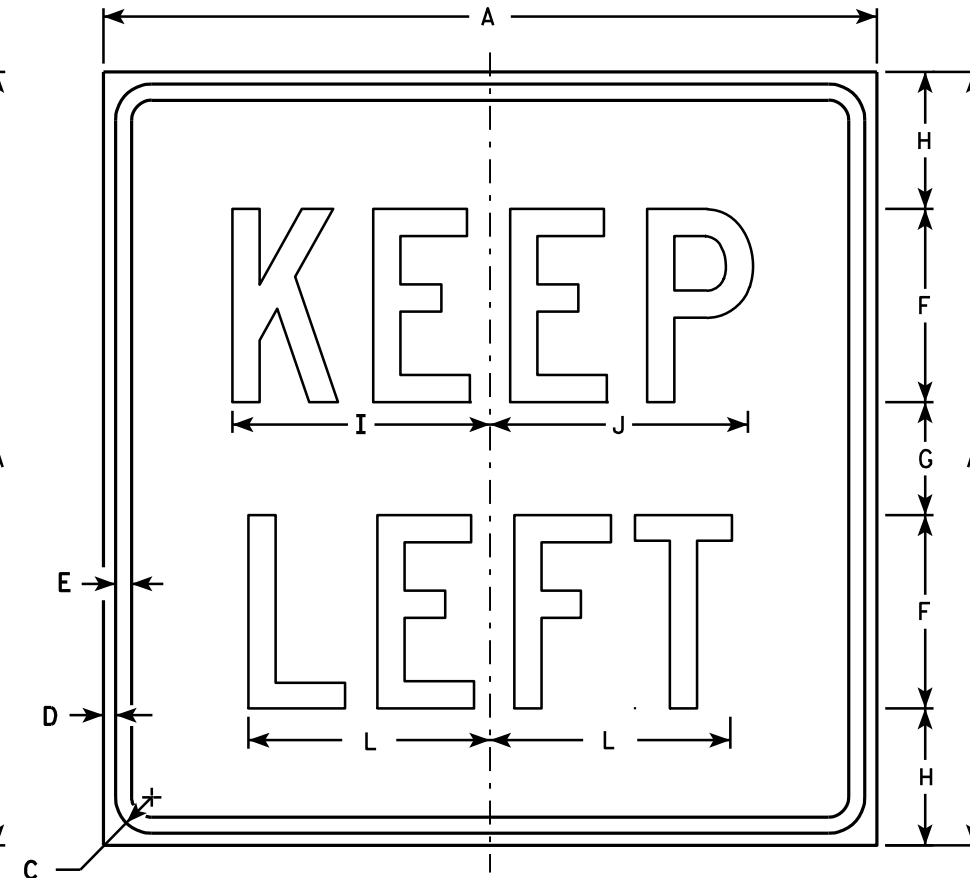
WISCONSIN DEPT OF TRANSPORTATION  
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer  
DATE 3/25/2011 PLATE NO. R3-60.3

# NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R4-52R



R4-52L

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18		1 1/8	3/8	3/8	5	2	3	6 3/4	6 5/8	7 1/2	6 1/4															2.25
2S	24		1 1/8	3/8	1/2	6	3 1/2	4 1/4	8	8	9 3/8	7 1/2															4.0
2M	24		1 1/8	3/8	1/2	6	3 1/2	4 1/4	8	8	9 3/8	7 1/2															4.0
3	36		1 5/8	5/8	3/4	10	5	5 1/2	13 1/2	13 3/8	14 1/2	12 1/2															9.0
4																											
5																											

## STANDARD SIGN R4-52R & R4-52L

WISCONSIN DEPT OF TRANSPORTATION

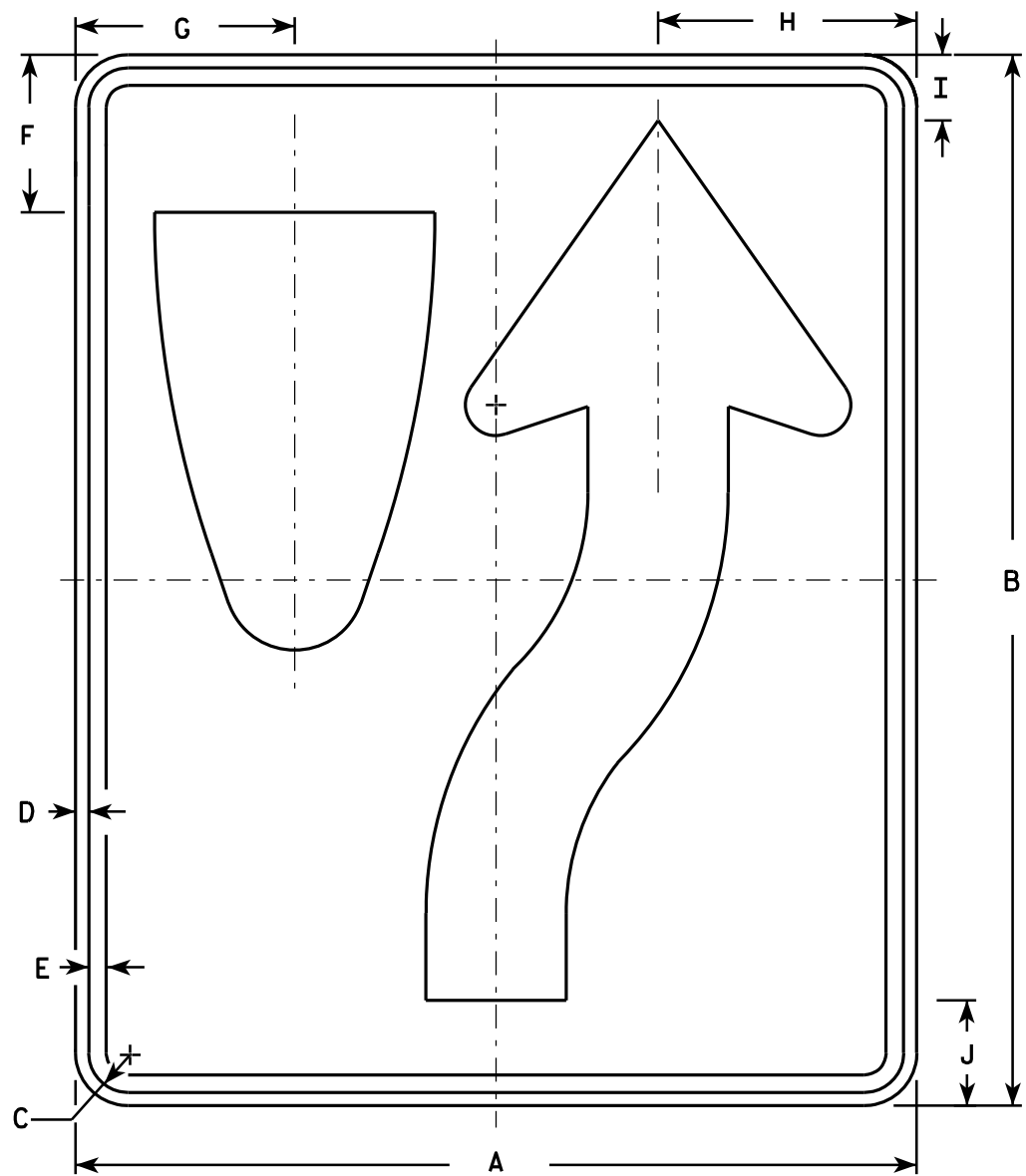
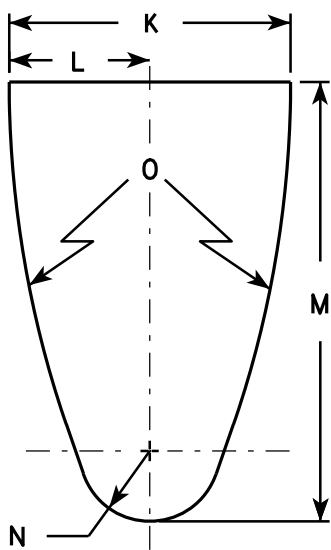
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 3/29/2011 PLATE NO. R4-52.6

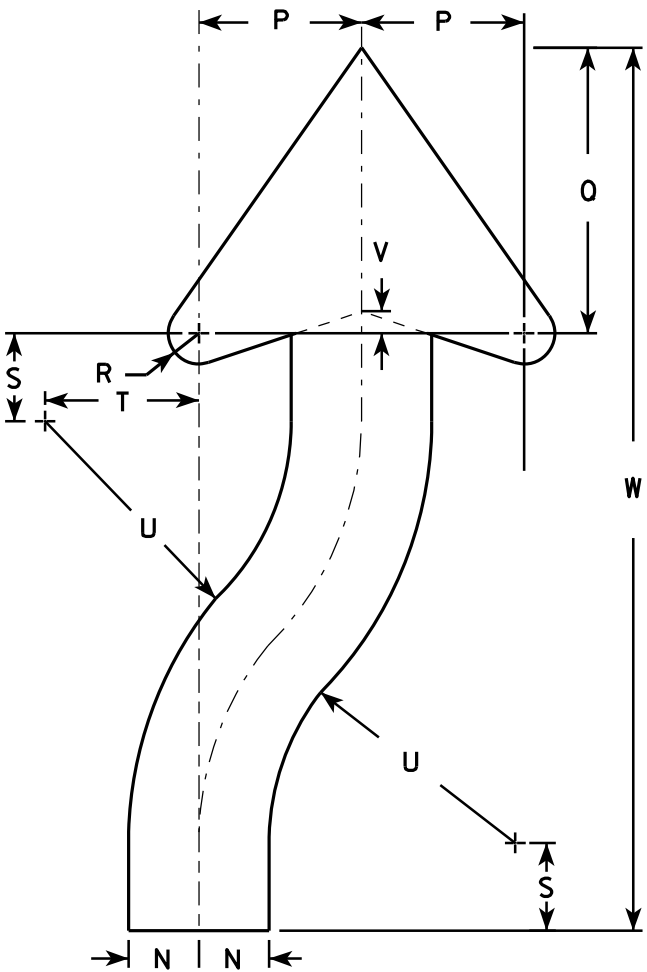
PROJECT NO: HWY: COUNTY: SHEET NO: E

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition. material is plywood but borders shall be rounded
- 2. Color:  
Background - White  
Message - Black
- 3. Corners may be square or rounded when base as shown. When base material is metal, the corners and borders shall be rounded.
- 4. R4-8 is the same as R4-7 except Legend is reversed.



R4-7



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3 3/8	4 3/4	5 1/2	1 3/8	2 1/4	6	3	9 3/8	1 1/2	22 1/2	3 1/2	6 1/8	5/8	1 7/8	3 1/4	6 3/4	1/2	20 3/8				3.0
2S	24	30	1 1/8	3/8	1/2	4 1/2	6 1/4	7 3/8	1 7/8	3	8	4	12 1/2	2	30	4 5/8	8 1/8	7/8	2 1/2	4 3/8	9	5/8	25 1/8				5.0
2M	24	30	1 1/8	3/8	1/2	4 1/2	6 1/4	7 3/8	1 7/8	3	8	4	12 1/2	2	30	4 5/8	8 1/8	7/8	2 1/2	4 3/8	9	5/8	25 1/8				5.0
3	36	48	1 3/4	1/2	5/8	6 3/4	9 3/8	11 1/8	2 7/8	4 1/2	12	6	18 3/4	3	45	6 7/8	12 1/4	1 1/4	3 3/4	6 5/8	13 1/2	1	40 3/4				12.0
4	36	48	1 3/4	1/2	5/8	6 3/4	9 3/8	11 1/8	2 7/8	4 1/2	12	6	18 3/4	3	45	6 7/8	12 1/4	1 1/4	3 3/4	6 5/8	13 1/2	1	40 3/4				12.0
5	48	60	2 1/4	3/4	1	9	12 1/2	14 3/4	3 3/4	6	16	8	25	4	60	9 1/4	16 1/4	1 5/8	5	8 3/4	18	1 1/4	50 1/4				20.0

STANDARD SIGN  
R4-7 & R4-8

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 3/25/2011 PLATE NO. R4-7.8

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

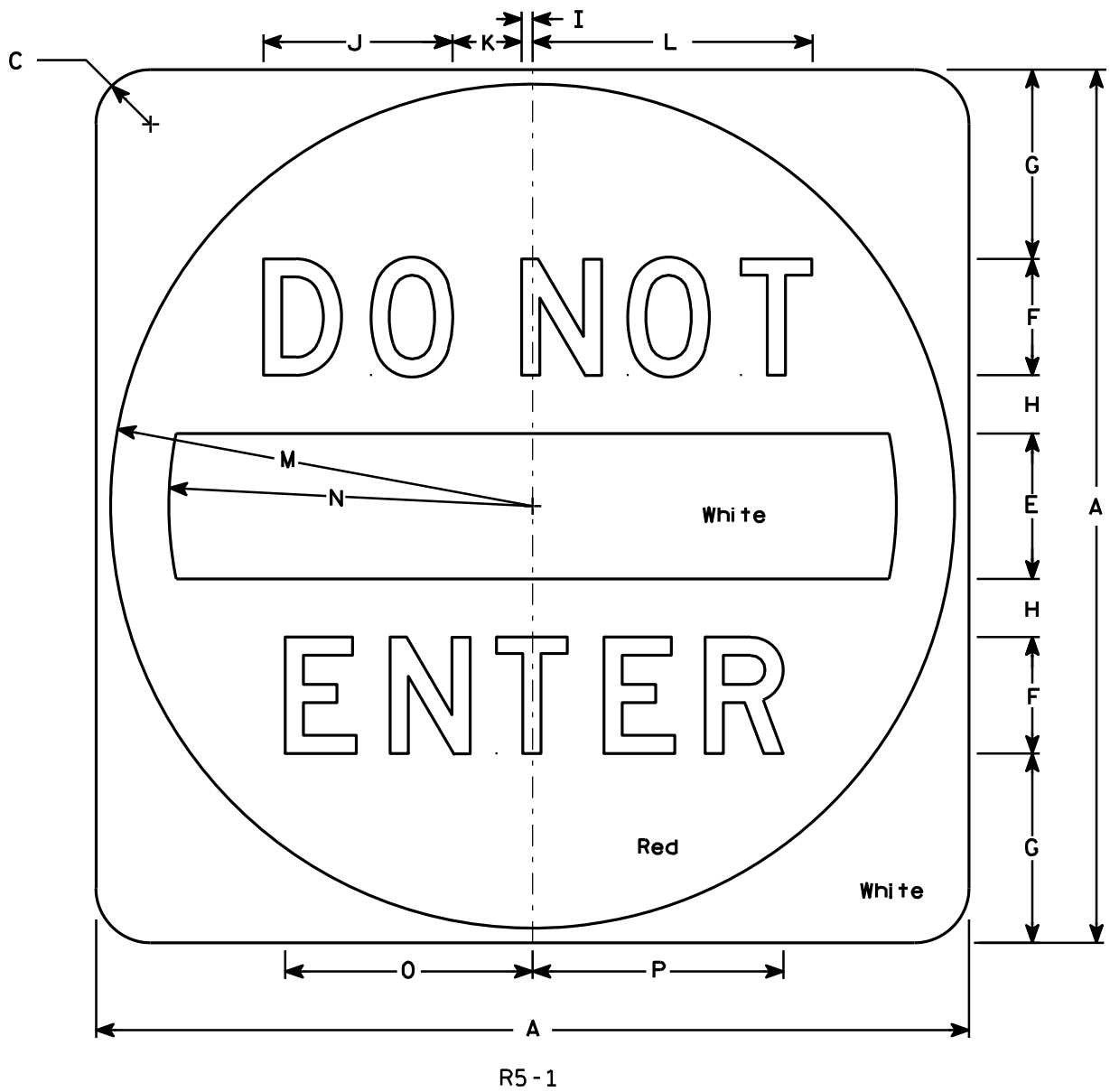
E

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:

Background - See detail

Message - White - Type H Reflective
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but when base material is metal, the corners shall be rounded.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30		1 7⁄8		5	4	6 1⁄2	2	3⁄8	6 1⁄2	2 3⁄8	9 5⁄8	14 1⁄2	12 1⁄2	8 1⁄2	8 5⁄8											6.26
2M	36		2 1⁄4		6	5	7 1⁄2	2 1⁄2	1⁄2	8 1⁄8	3	12 1⁄8	17 1⁄2	15	10 5⁄8	10 3⁄4											9.0
3	36		2 1⁄4		6	5	7 1⁄2	2 1⁄2	1⁄2	8 1⁄8	3	12 1⁄8	17 1⁄2	15	10 5⁄8	10 3⁄4											9.0
4	36		2 1⁄4		6	5	7 1⁄2	2 1⁄2	1⁄2	8 1⁄8	3	12 1⁄8	17 1⁄2	15	10 5⁄8	10 3⁄4											9.0
5	48		3		8	6	11	3	5⁄8	9 3⁄4	3 5⁄8	14 1⁄2	23 1⁄2	20	12 3⁄4	12 7⁄8											16.0

STANDARD SIGN

R5 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Matthew R. Rauch

for State Traffic Engineer

DATE 12/17/10PLATE NO. R5-1.15

PROJECT NO:

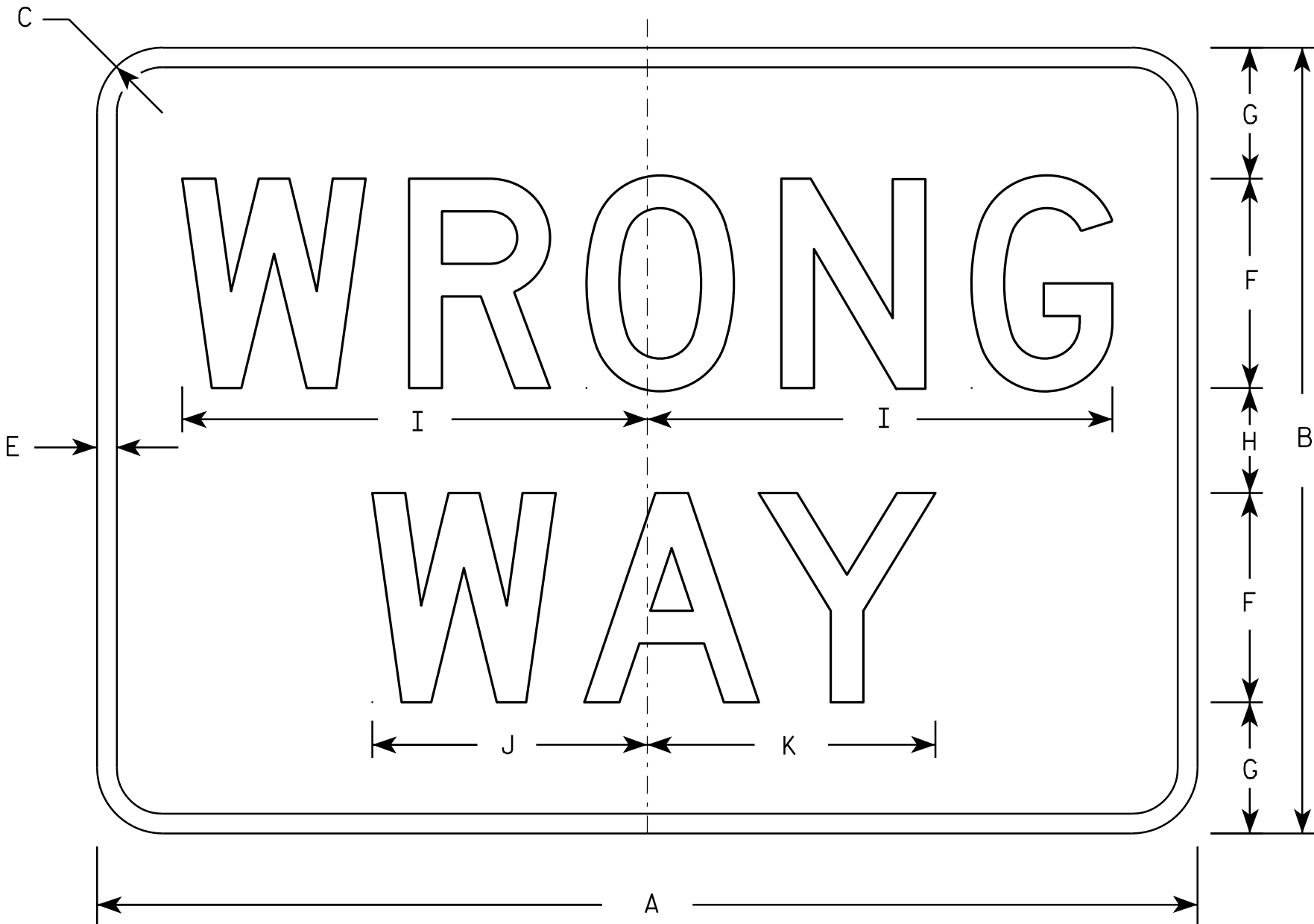
HWY:

COUNTY:

SHEET NO:

E





R5-1A

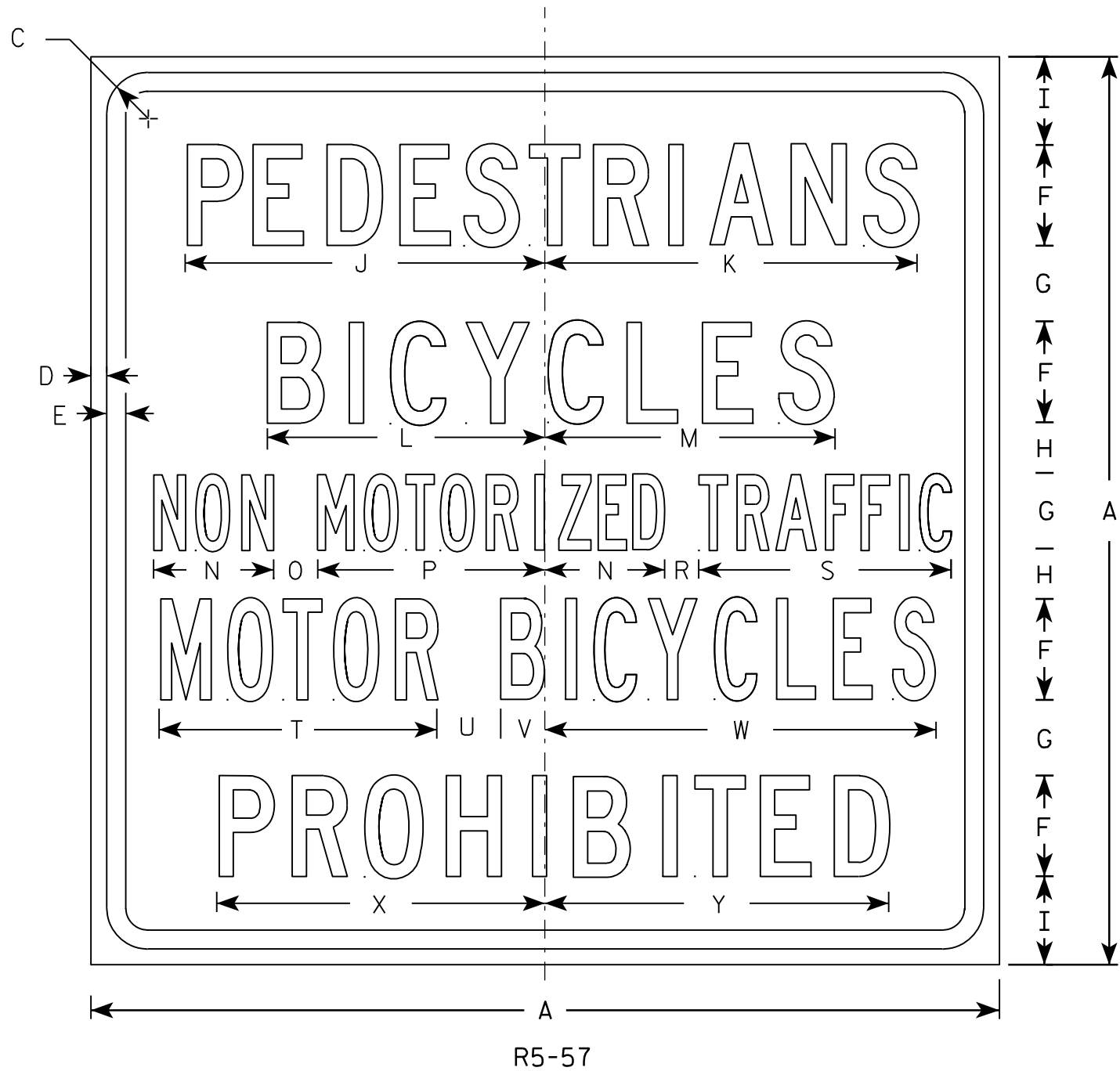
NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Red  
Message - White
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30	18	1 1/2		1/2	5	3	2	11	6 1/2	6 7/8																3.75
2S	36	24	2		5/8	6	4 1/2	3	13 1/4	7 7/8	8 1/4																6.00
2M	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75
3	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75
4	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75
5	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75

STANDARD SIGN R5-1A	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 12/17/10	PLATE NO. R5-1A.2

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - Lines 1, 2, and 5 are Series C.  
Lines 3 and 4 are Series B.
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S																											
2M																											
3																											
4	36		1 5⁄8	5⁄8	3⁄4	4	3	2	3 1⁄2	14 1⁄4	14 7⁄8	11	11 1⁄2	4 3⁄4	1 3⁄4	9		1 3⁄8	10	11	2 1⁄2	1 3⁄4	15 1⁄2	13	13 5⁄8		9.0
5	36		1 5⁄8	5⁄8	3⁄4	4	3	2	3 1⁄2	14 1⁄4	14 7⁄8	11	11 1⁄2	4 3⁄4	1 3⁄4	9		1 3⁄8	10	11	2 1⁄2	1 3⁄4	15 1⁄2	13	13 5⁄8		9.0

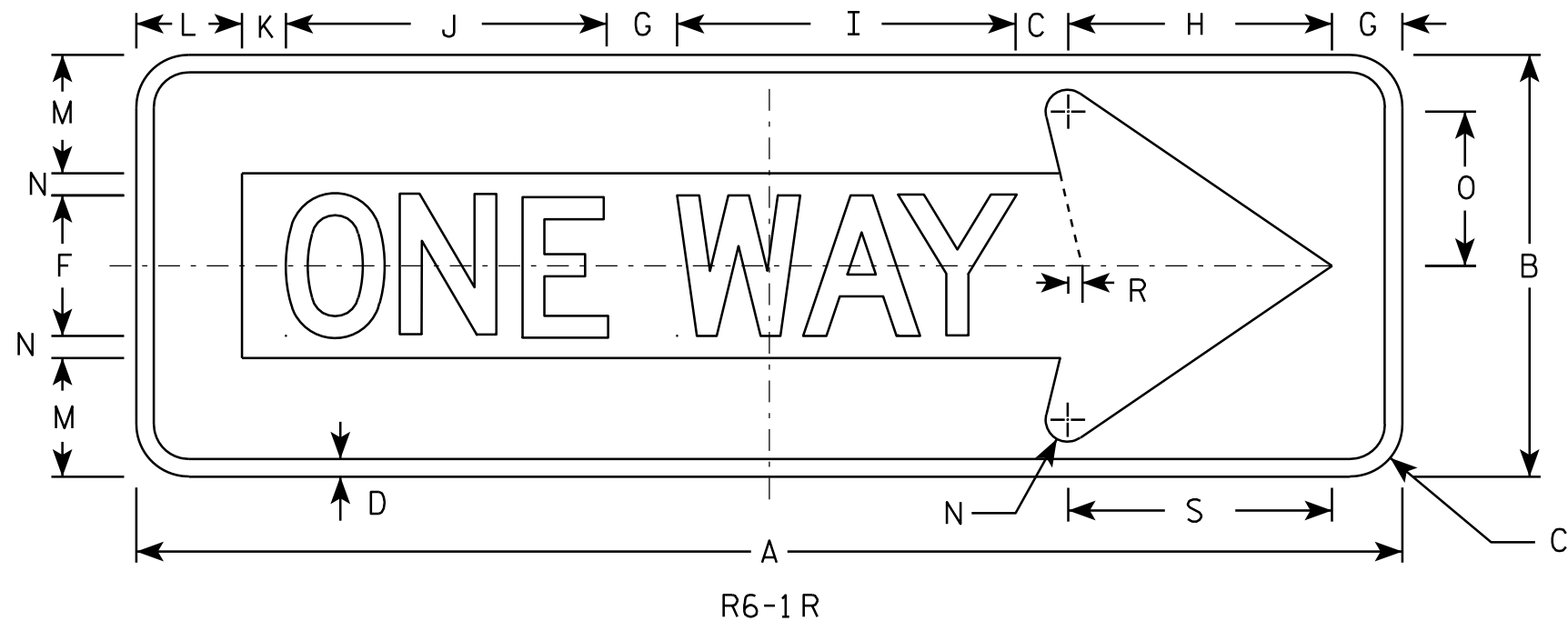
STANDARD SIGN  
R5-57

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

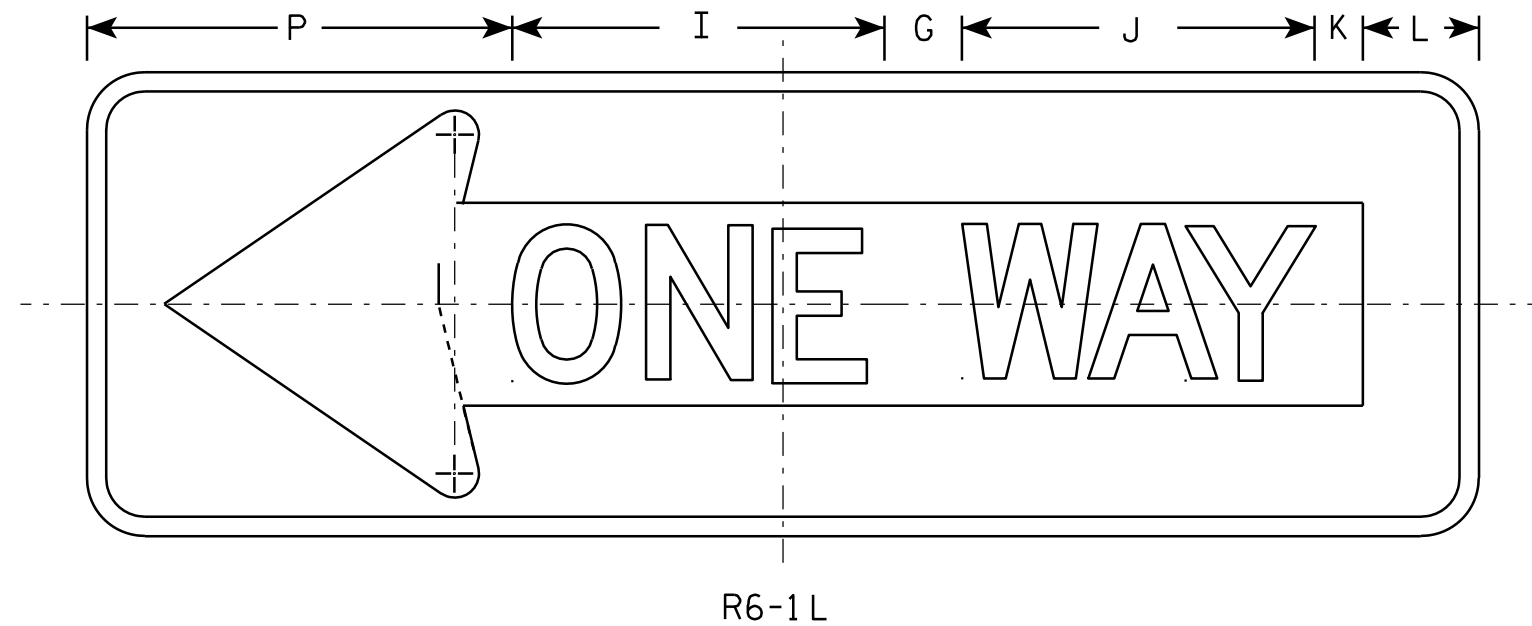
DATE 3/29/2011 PLATE NO. R5-57.10

PROJECT NO: HWY: COUNTY: SHEET NO: E



# NOTES

- Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:  
Background - BLACK  
Message - BLACK LEGEND & WHITE ARROW & BORDER
- Message Series - D
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	36	12	1 1/2	1/2		4	2	7 1/2	9 5/8	9 1/8	1 1/4	3	3 3/8	5/8	4 3/8	11		3/8	7 1/2								3.0
2M	54	18	2 1/4	3/4		6	3	11 1/4	14 1/2	13 5/8	1 7/8	4 1/2	5	1	6 1/2	16 1/2		5/8	11 1/4								6.75
3	54	18	2 1/4	3/4		6	3	11 1/4	14 1/2	13 5/8	1 7/8	4 1/2	5	1	6 1/2	16 1/2		5/8	11 1/4								6.75
4	54	18	2 1/4	3/4		6	3	11 1/4	14 1/2	13 5/8	1 7/8	4 1/2	5	1	6 1/2	16 1/2		5/8	11 1/4								6.75
5																											

## STANDARD SIGN R6-1 L & R

WISCONSIN DEPT OF TRANSPORTATION

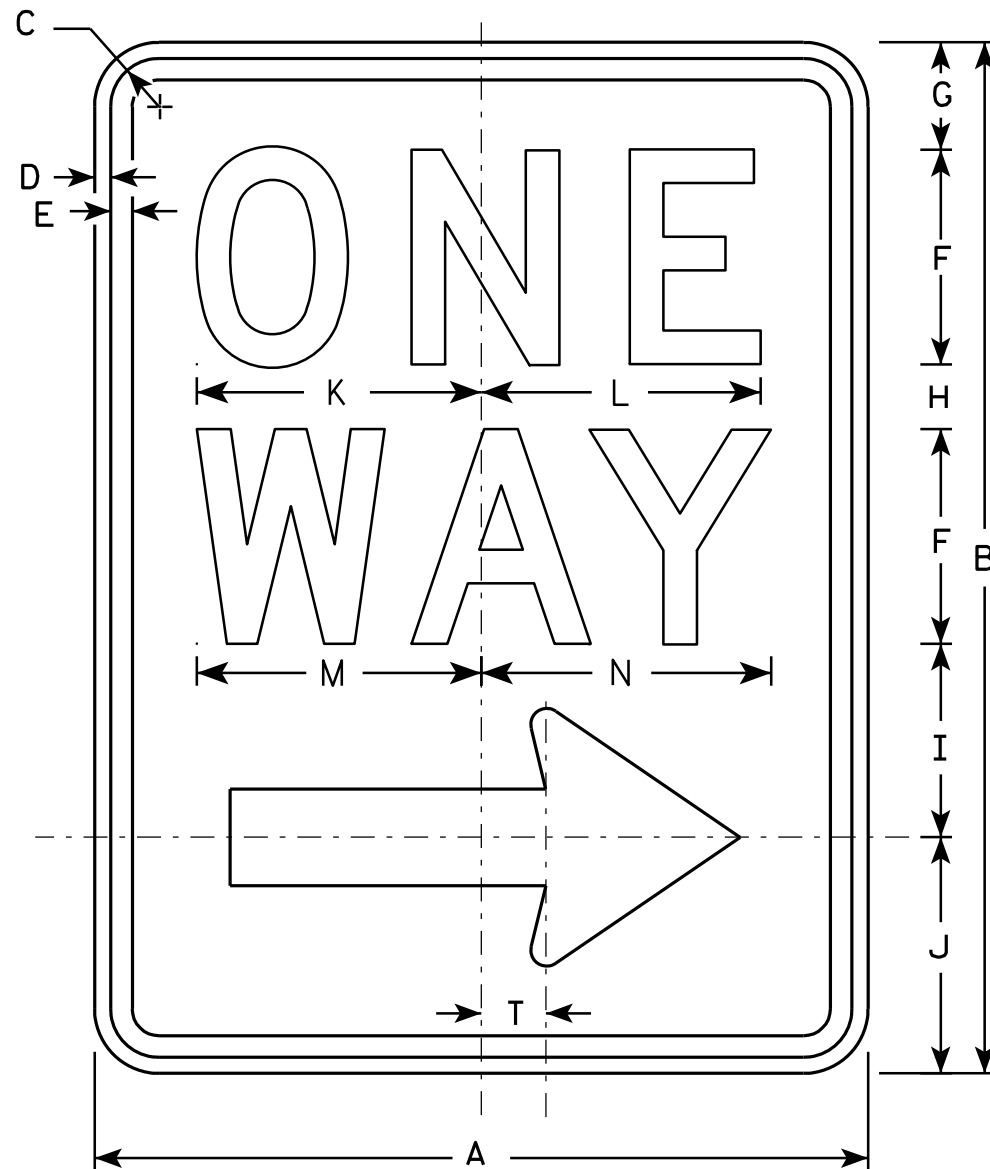
APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 12/17/10 PLATE NO. R6-1.2

PROJECT NO:

SHEET NO:

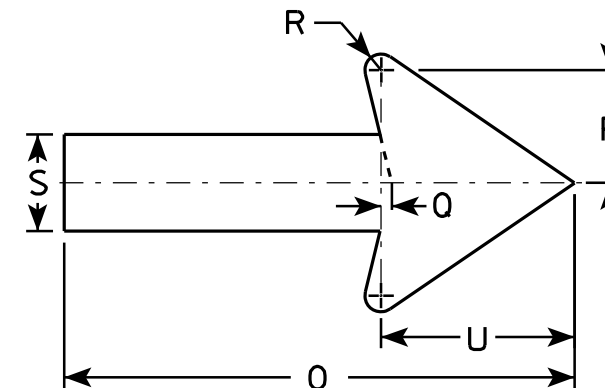
E



R6-2R

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. R6-2L same as R6-2R except arrow points to the left.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z
1	18	24	1 1/8	3/8	1/2	5	2 1/2	1 1/2	4 1/2	5 1/2	6 5/8	6 1/2	6 5/8	6 3/4	11 7/8	2 5/8	1/4	3/8	2 1/4	1 1/2	4 1/2					
2S	24	30	1 1/8	3/8	1/2	6	3	2 1/2	5 1/2	7	8 1/8	8 1/8	8 1/2	8 5/8	16	3 1/2	3/8	1/2	3	2	6					
2M	30	36	1 3/8	1/2	5/8	8	2 1/2	2 5/8	6 7/8	8	10 1/2	10 1/2	11 1/4	11 1/4	20	4 3/8	1/2	5/8	3 3/4	2 1/2	7 1/2					
3	36	48	1 7/8	1/2	5/8	10	5 1/4	3 1/4	9	10 1/2	12 3/4	12 3/4	13 1/4	13 1/2	24	5 5/8	1/2	3/4	4 3/4	3	9					
4	36	48	1 7/8	1/2	5/8	10	5 1/4	3 1/4	9	10 1/2	12 3/4	12 3/4	13 1/4	13 1/2	24	5 5/8	1/2	3/4	4 3/4	3	9					
5																										

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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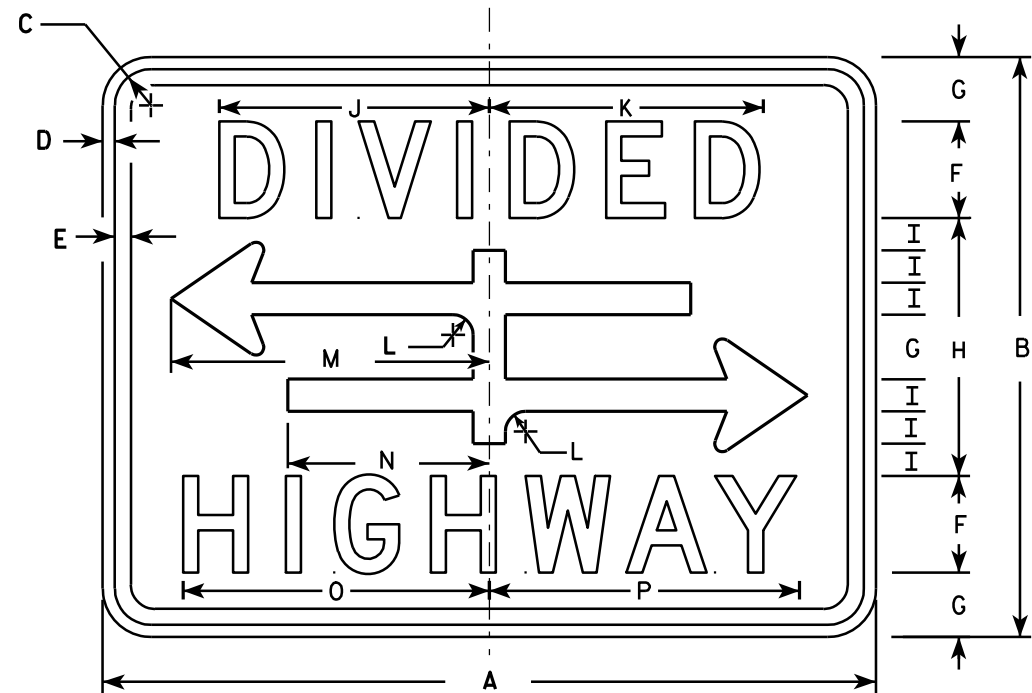
STANDARD SIGN

R6-2 R&L

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

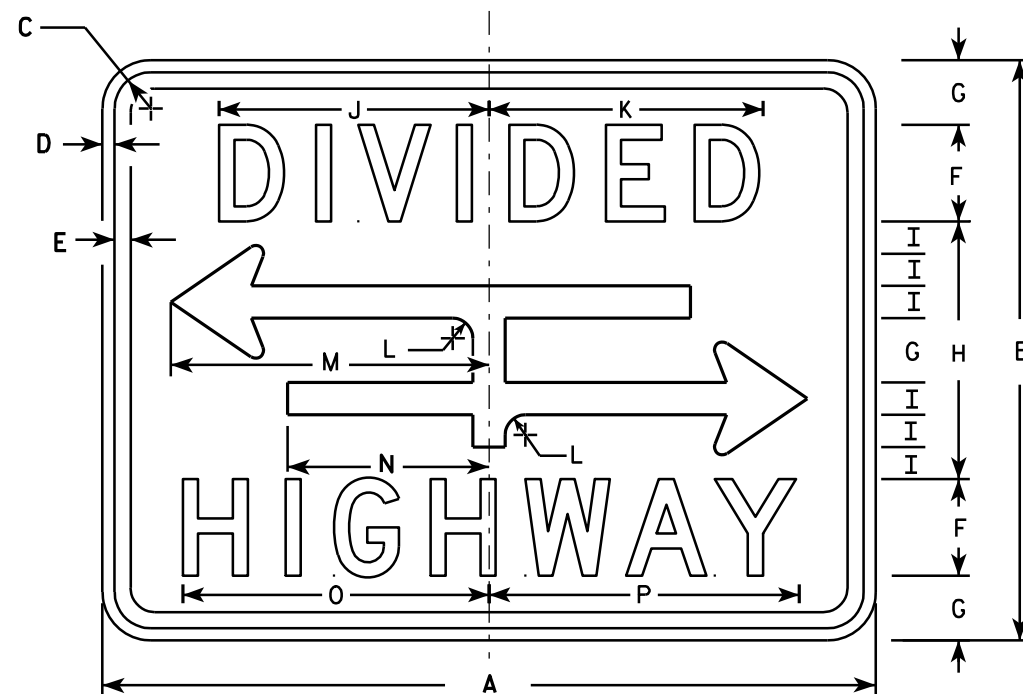
DATE 11/2/10 PLATE NO. R6-2.8



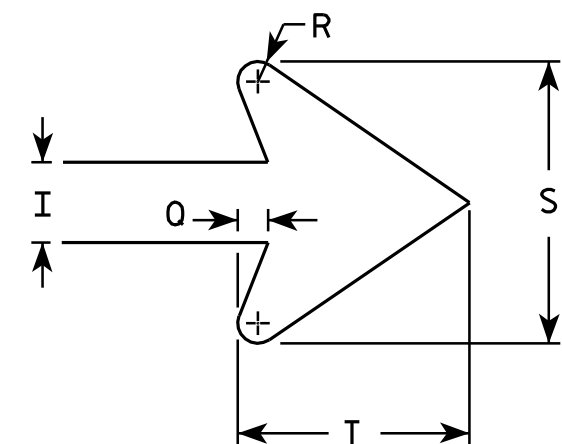
R6-3

### NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - White  
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R6-3A



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24	18	1 1/8	3/8	3/8	3	2	8	1	8 3/8	8 1/2	5/8	9 7/8	6 1/4	9 1/2	9 5/8	3/8	1/4	3 1/2	2 3/4							3.0
2S	30	24	1 1/8	3/8	1/2	4	2 5/8	10 3/4	1 3/8	10 1/2	10 5/8	7/8	12 1/2	7 7/8	12 1/4	12 3/8	1/2	3/8	4 5/8	3 5/8							5.0
2M	30	24	1 1/8	3/8	1/2	4	2 5/8	10 3/4	1 3/8	10 1/2	10 5/8	7/8	12 1/2	7 7/8	12 1/4	12 3/8	1/2	3/8	4 5/8	3 5/8							5.0
3																											
4																											
5																											

### STANDARD SIGN R6-3 & R6-3A

WISCONSIN DEPT OF TRANSPORTATION

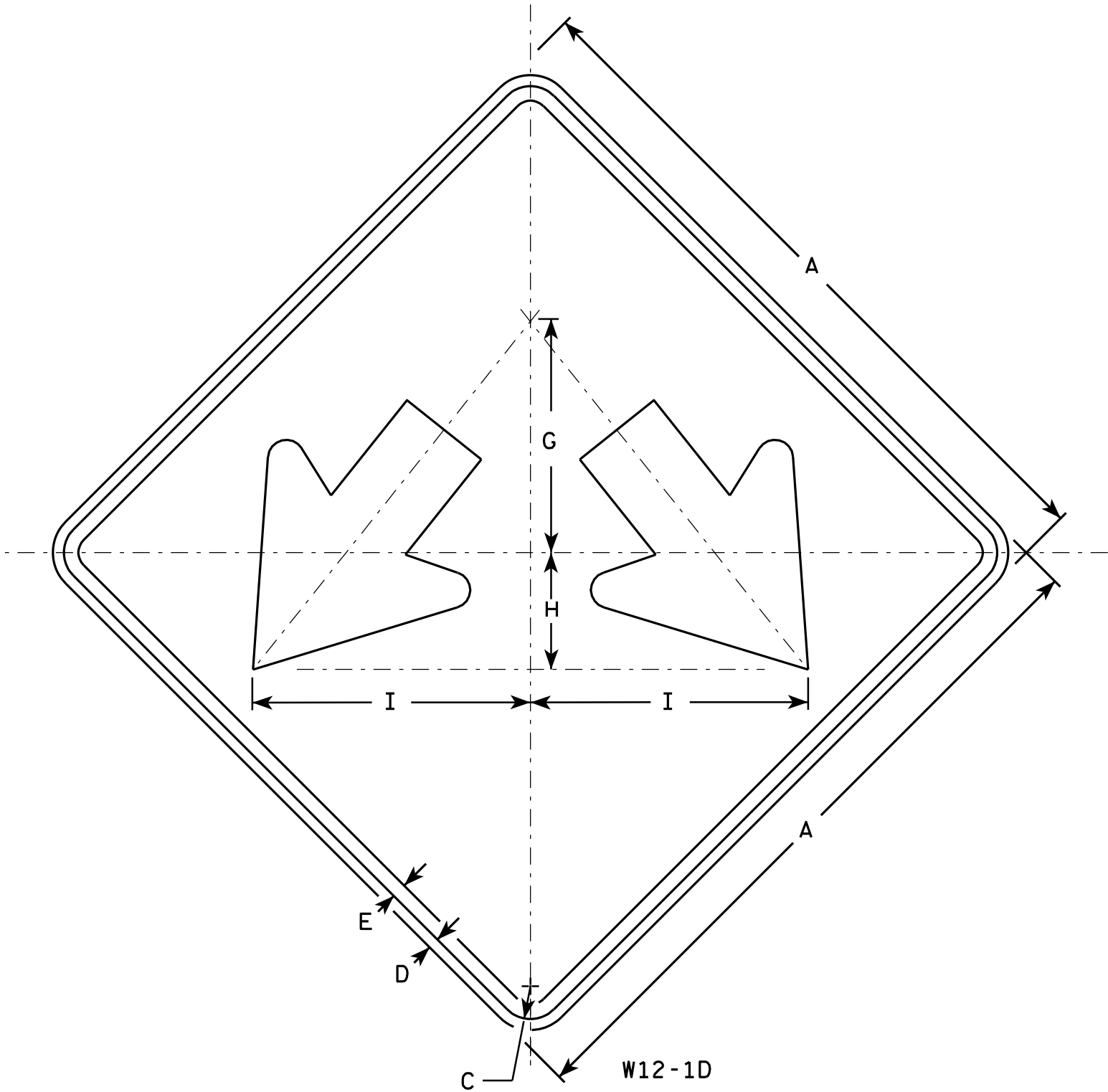
APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 3/31/2011 PLATE NO. R6-3.5

PROJECT NO:

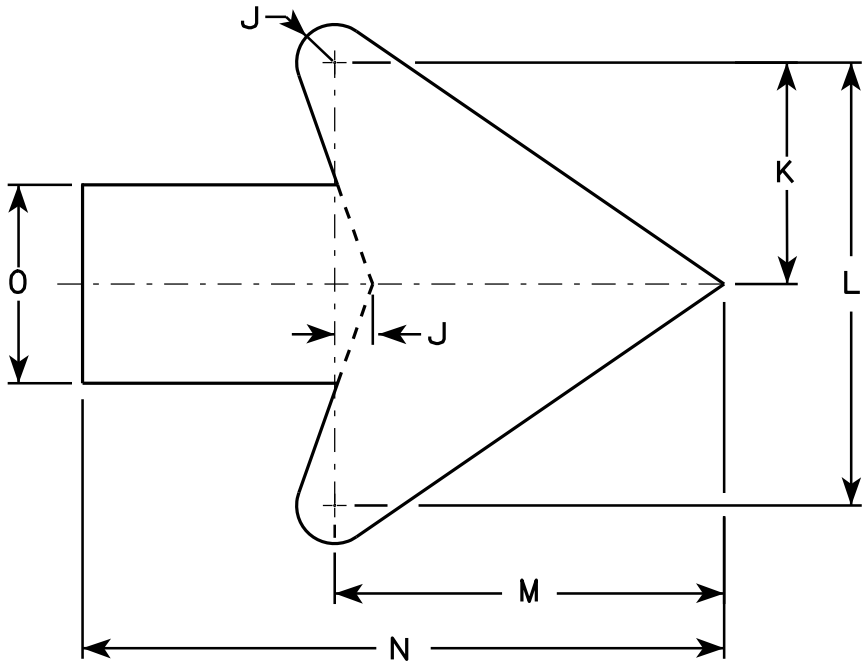
SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - Yellow  
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



Arrow Detail

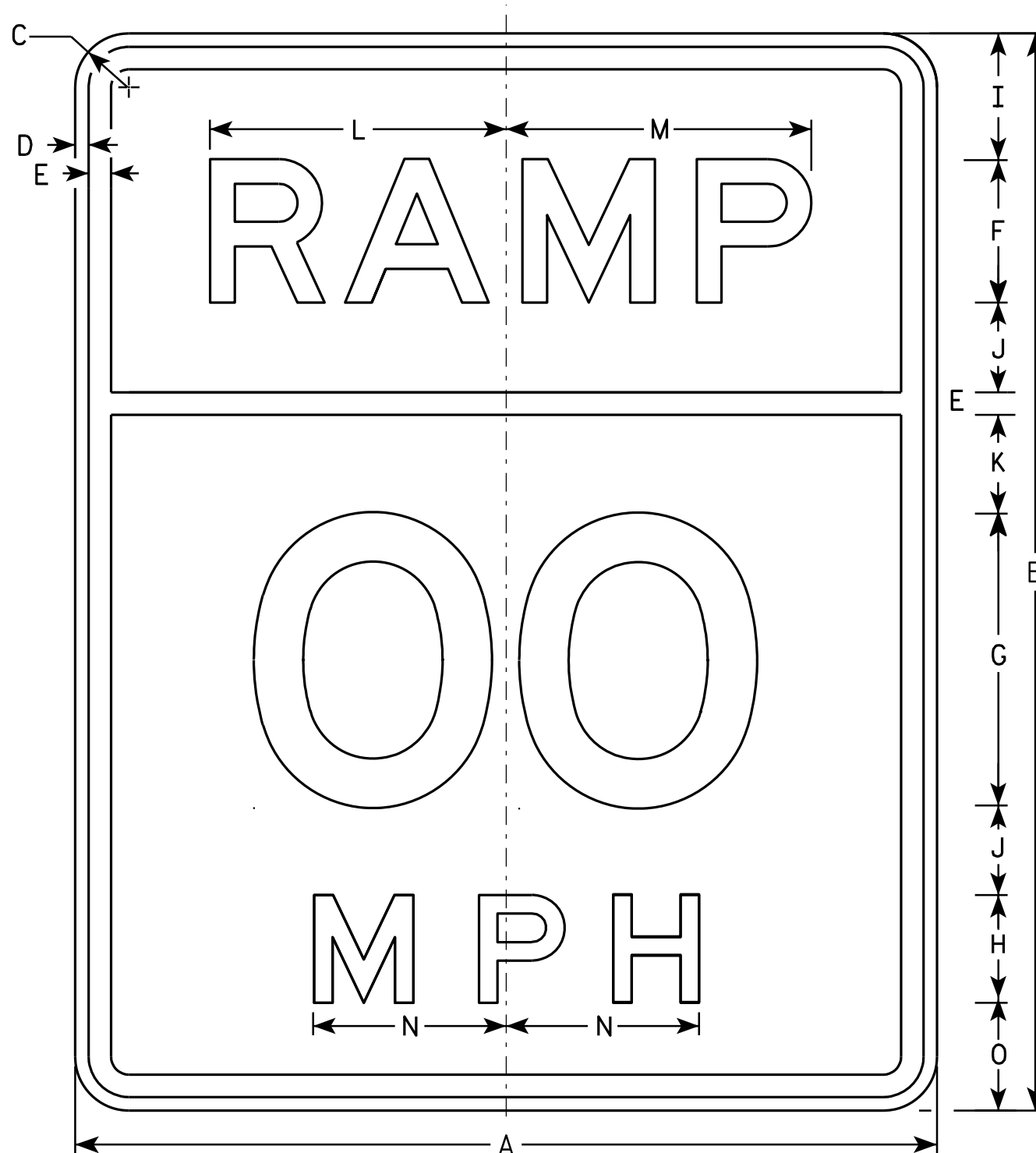
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24		1 1/8	1/2	3/8		8	4	9 1/2	3/8	3 3/8	7 1/4	6 3/8	10 3/8	3 1/4												4.0
2M	24		1 1/8	1/2	3/8		8	4	9 1/2	3/8	3 3/8	7 1/4	6 3/8	10 3/8	3 1/4												4.0
3	30		1 3/8	1/2	5/8		10	5	11 7/8	3/4	4 1/2	9	7 7/8	13	4												6.25
4	36		1 3/8	1/2	5/8		12	6	14 1/4	1	5 1/2	10 7/8	9 5/8	15 3/4	4 3/4												9.0
5	48		2 1/4	3/4	1		16	8	19	1 1/4	7 1/4	14 1/2	12 3/4	21	6 1/4												16.0

STANDARD SIGN  
W12-1D

WISCONSIN DEPT OF TRANSPORTATION

APPROVED  
*Matthew R. Rauch*  
for State Traffic Engineer

DATE 3/13/13 PLATE NO. W12-1D.15



W13-3

NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - Yellow  
Message - Black
- 3. Message Series - E
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 5. Substitute appropriate numerals and optically space about centerline to achieve proper balance.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24	30	1 1/8	3/8	5/8	4	8	3	3 1/2	2 1/2	2 7/8	8 1/4	8 1/2	5 3/8	3												5.0
2S	24	30	1 1/8	3/8	5/8	4	8	3	3 1/2	2 1/2	2 7/8	8 1/4	8 1/2	5 3/8	3												5.0
2M	24	30	1 1/8	3/8	5/8	4	8	3	3 1/2	2 1/2	2 7/8	8 1/4	8 1/2	5 3/8	3												5.0
3																											
4	36	48	1 5/8	5/8	7/8	6	12	4	6	4 1/8	5 1/8	13 1/2	13 5/8	7 1/8	6												12.0
5	48	60	2 1/4	3/4	1 1/4	8	16	6	7	5	5 3/4	16 1/2	17	10 5/8	6												20.0

STANDARD SIGN  
W13-3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 6/13/13 PLATE NO. W13-3.9

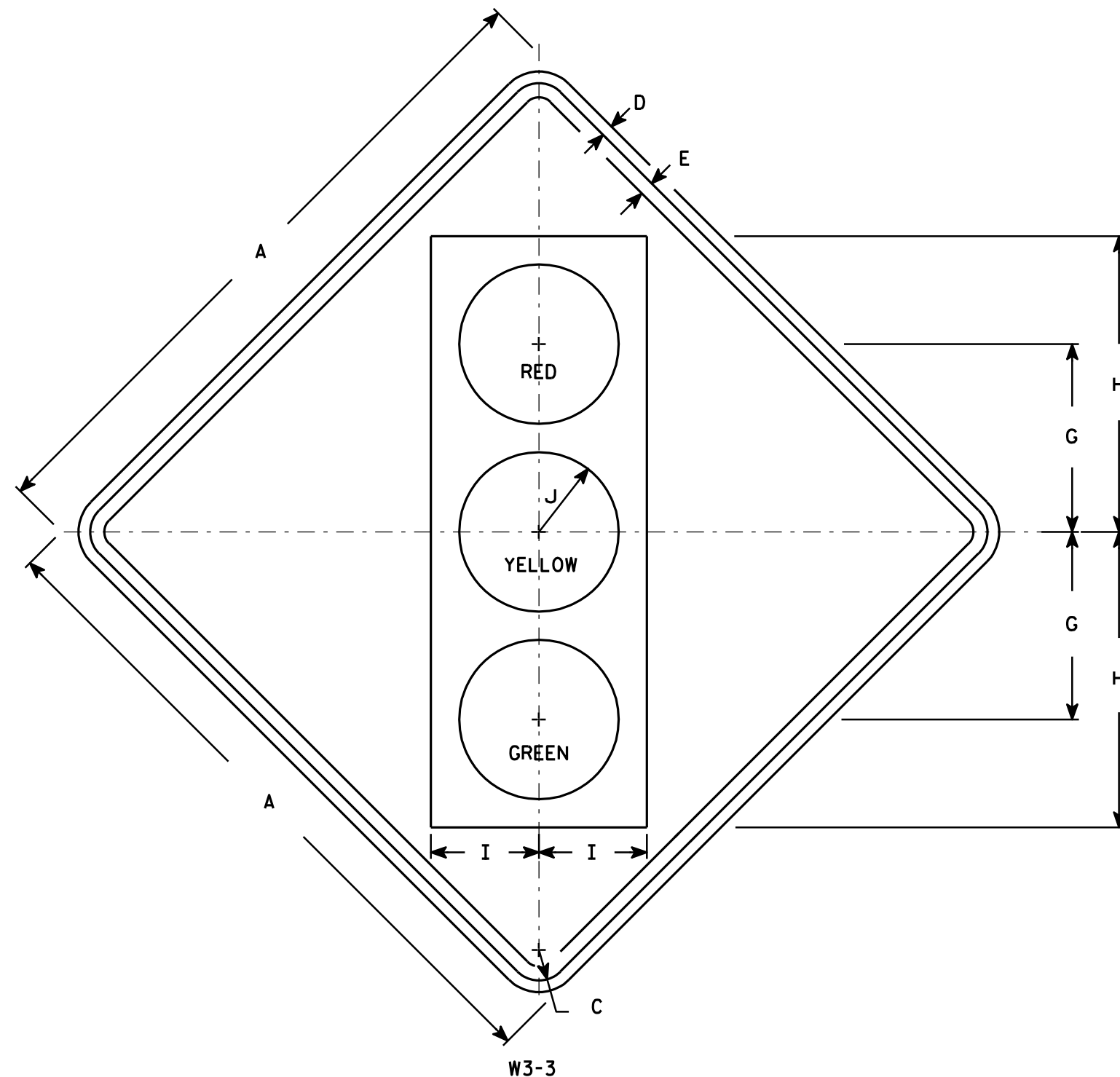
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



# NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:  
Background - Yellow  
Message - See Note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Symbol and border are non-reflective black.  
Top circle - Type H Reflectorized Red  
Center circle - Same as background  
Bottom circle - Type H Reflectorized Green

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8		8 3/4	13 3/4	5	3 3/4																	6.25
2S	36		1 5/8	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
2M	36		1 5/8	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
3	36		1 5/8	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
4	48		2 1/4	3/4	1		12 1/2	20	7 1/2	5																	16.0
5	48		2 1/4	3/4	1		12 1/2	20	7 1/2	5																	16.0

## STANDARD SIGN

W3-3

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Matthew R. Rauch*  
for State Traffic Engineer

DATE 6/7/10

PLATE NO. W3-3.11

PROJECT NO:

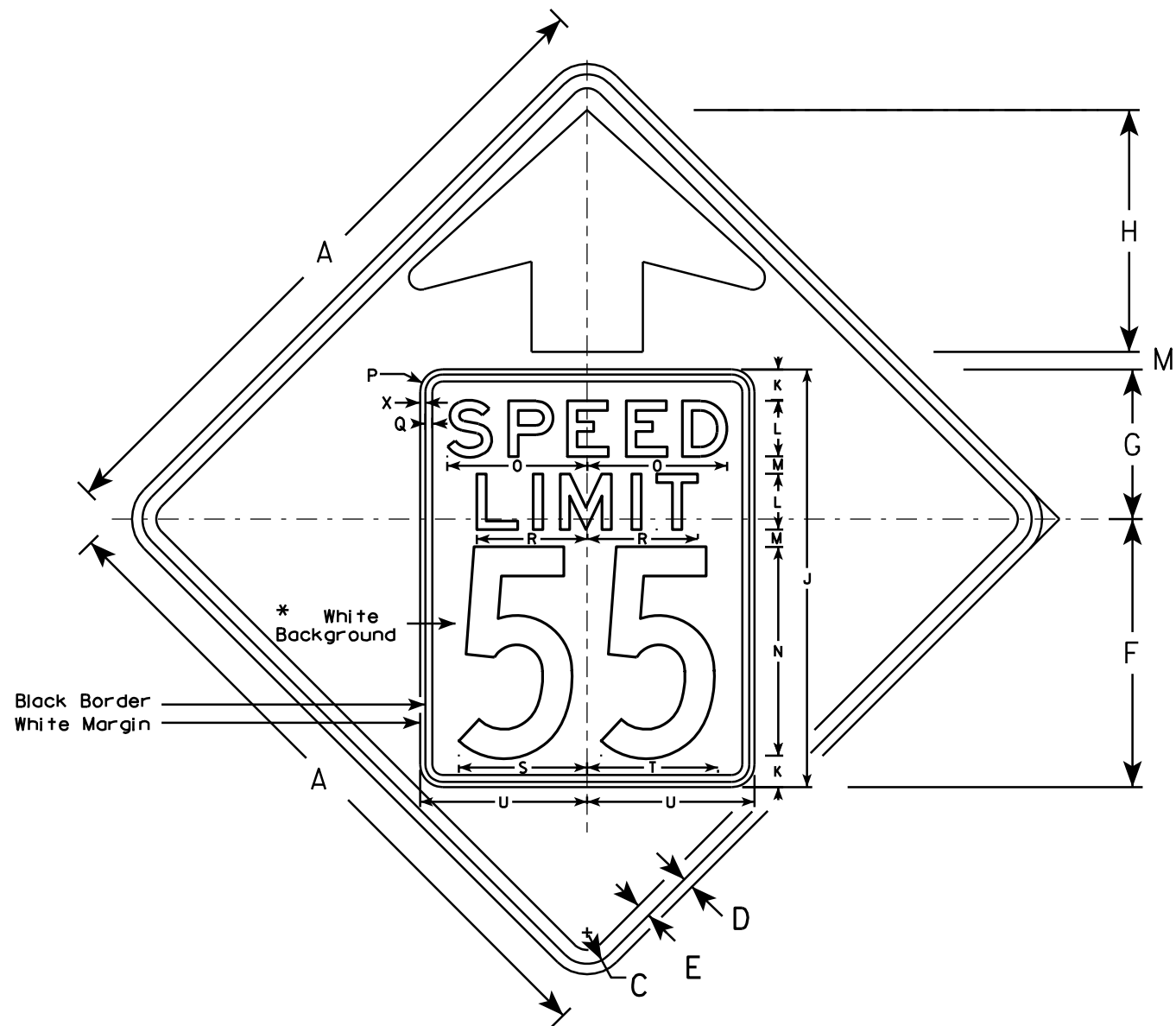
HWY:

COUNTY:

SHEET NO:

E



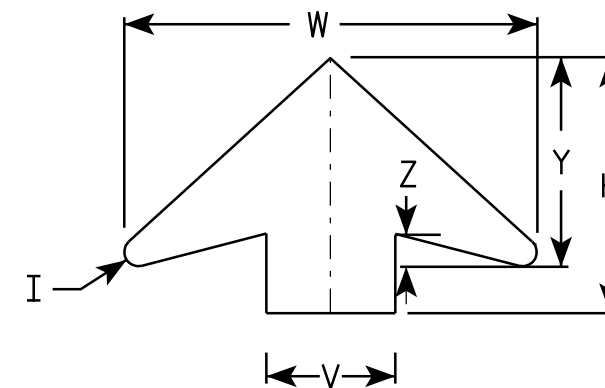


W3-5

### NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color: \*  
Background - YELLOW\*  
Message - BLACK
3. Message Series - C for numbers Series E for wording
4. Substitute appropriate numerals and optically adjust spacing to achieve proper balance

\*Speed Limit Sign shall have a White Background



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	36		1 5⁄8	5⁄8	3⁄4	14 1⁄2	9 1⁄2	11 1⁄2	5⁄8	24	2	3	1	12	7 1⁄8	1 1⁄2	3⁄8	5 3⁄4	7 1⁄4	7 1⁄8	9	6	19 1⁄4	3⁄8	9 3⁄4	1 5⁄8	9.0
2M	36		1 5⁄8	5⁄8	3⁄4	14 1⁄2	9 1⁄2	11 1⁄2	5⁄8	24	2	3	1	12	7 1⁄8	1 1⁄2	3⁄8	5 3⁄4	7 1⁄4	7 1⁄8	9	6	19 1⁄4	3⁄8	9 3⁄4	1 5⁄8	9.0
3	36		1 5⁄8	5⁄8	3⁄4	14 1⁄2	9 1⁄2	11 1⁄2	5⁄8	24	2	3	1	12	7 1⁄8	1 1⁄2	3⁄8	5 3⁄4	7 1⁄4	7 1⁄8	9	6	19 1⁄4	3⁄8	9 3⁄4	1 5⁄8	9.0
4	48		2 1⁄4	3⁄4	1	19 1⁄4	10 3⁄4	17 3⁄8	7⁄8	30	2 1⁄4	4	1 1⁄4	15	10	1 5⁄8	1⁄2	8	9 1⁄4	9 3⁄8	12	8	25 5⁄8	3⁄8	13	2	16.0
5	48		2 1⁄4	3⁄4	1	19 1⁄4	10 3⁄4	17 3⁄8	7⁄8	30	2 1⁄4	4	1 1⁄4	15	10	1 5⁄8	1⁄2	8	9 1⁄4	9 3⁄8	12	8	25 5⁄8	3⁄8	13	2	16.0

### STANDARD SIGN

W3-5

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W3-5.5

PROJECT NO:

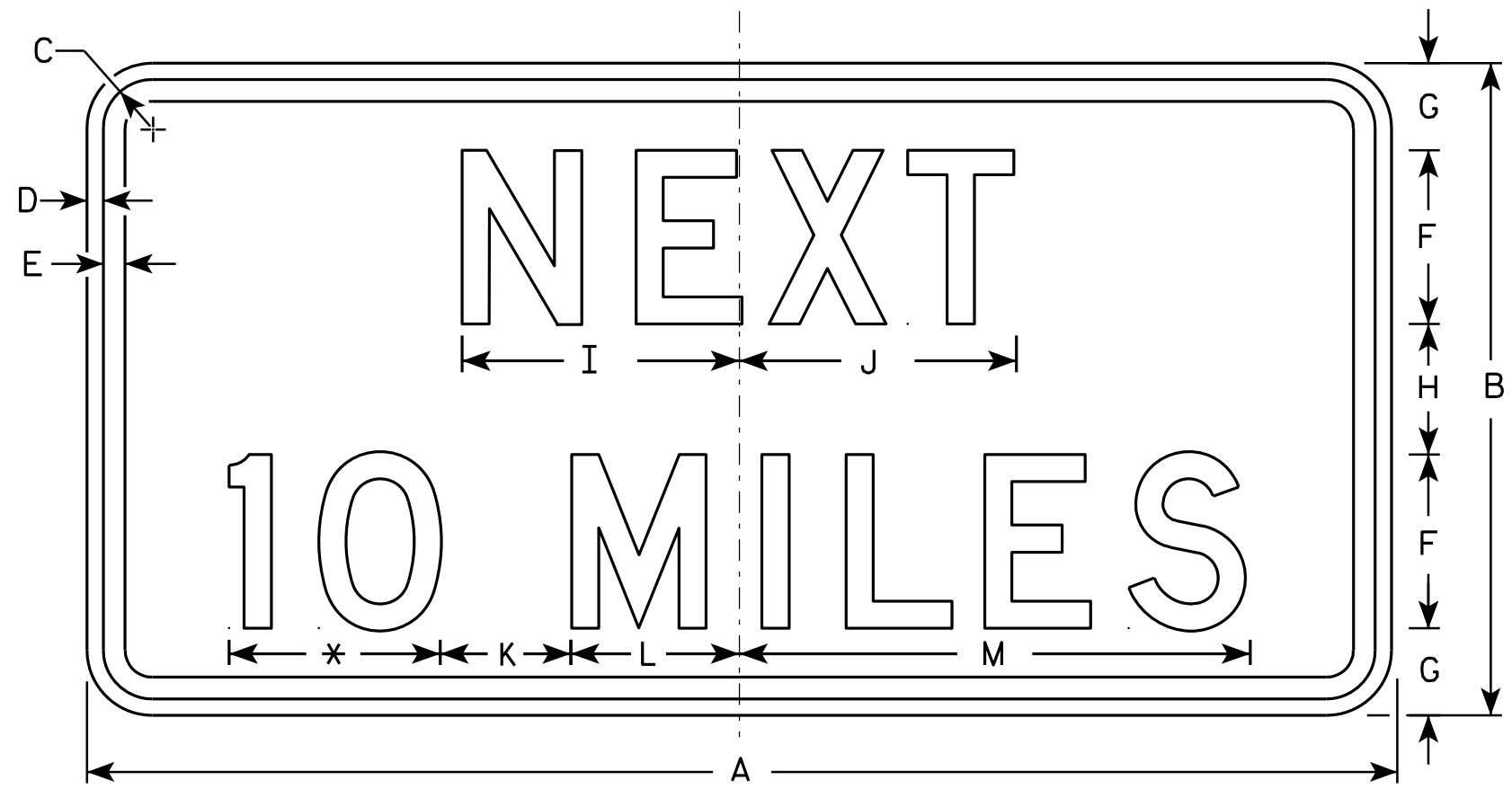
SHEET NO:

E

NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

\* See note 5



W57-51

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24	12	1 1/8	3/8	3/8	3	1 3/4	2 1/2	5	5 1/8	3	2 3/4	9 5/8														2.0
2S	30	15	1 1/8	3/8	1/2	4	2	3	6 3/8	6 3/8	3	3 7/8	11 3/4														3.13
2M	36	18	1 1/8	3/8	1/2	5	2 5/8	2 3/4	7 7/8	8	5	4 1/8	15 3/8														4.5
3	36	18	1 1/8	3/8	1/2	5	2 5/8	2 3/4	7 7/8	8	5	4 1/8	15 3/8														4.5
4	48	24	1 3/8	1/2	5/8	6	3 1/2	5	10	10 1/8	6	5 5/8	19														8.0
5	48	24	1 3/8	1/2	5/8	6	3 1/2	5	10	10 1/8	6	5 5/8	19														8.0

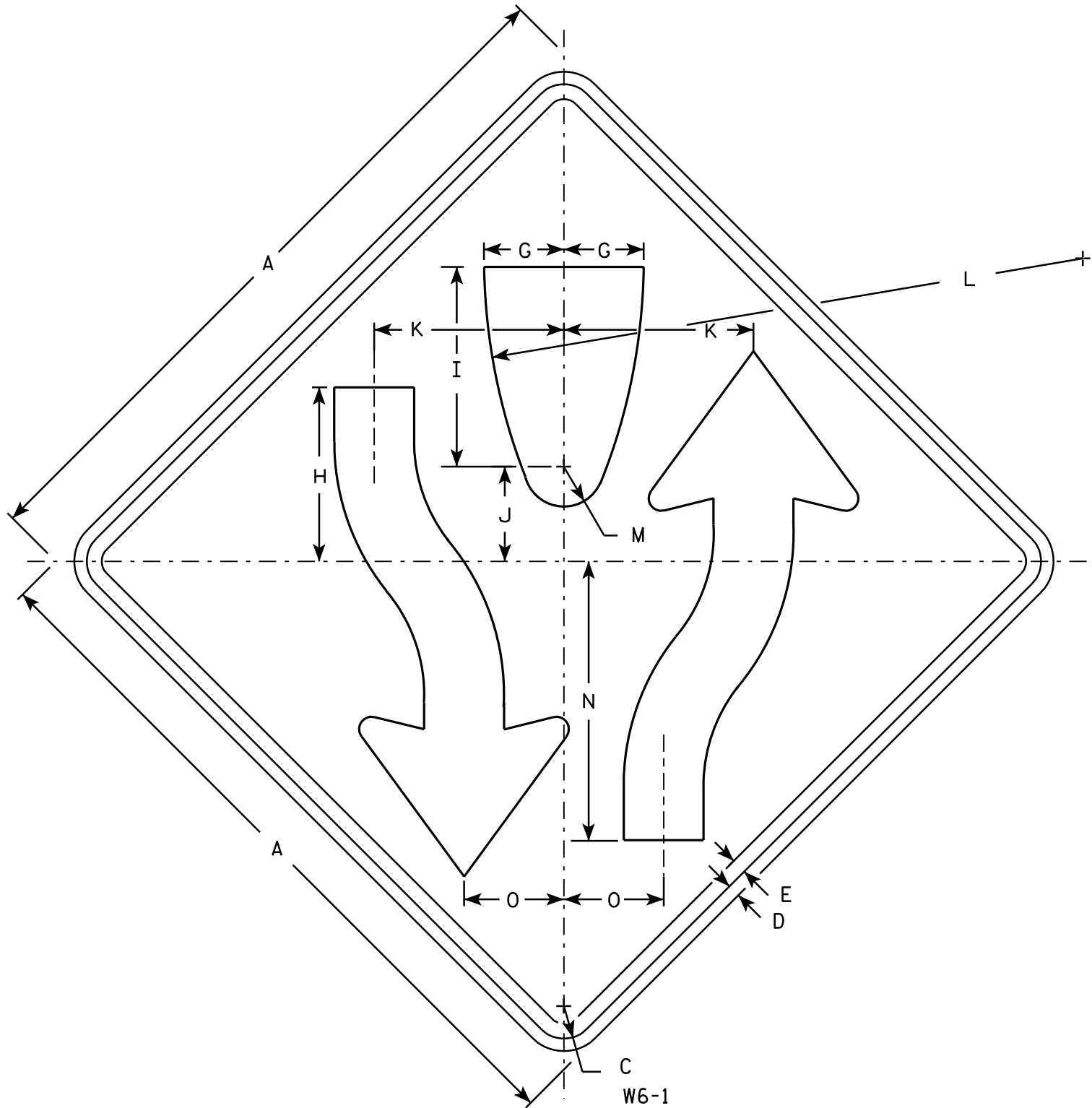
STANDARD SIGN  
W57-51

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

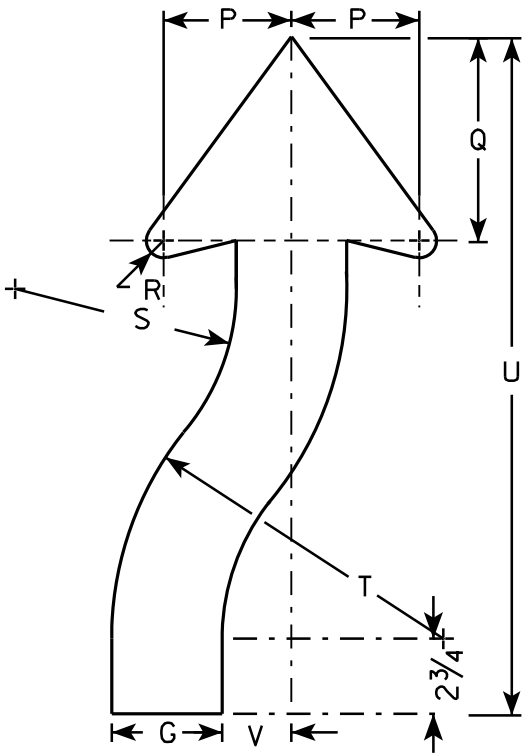
DATE 3/13/13 PLATE NO. W57-51.9

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:  
Background - Yellow  
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. W6-2 same as W6-1 but is rotated 180° when mounted.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8		3 1/4	8	8 1/4	4 1/8	7 7/8	25	1 3/4	11 5/8	4 1/8	3 7/8	6 3/4	5/8	6 5/8	9 7/8	21 5/8	2					6.25
2S	36		1 5/8	5/8	3/4		4	8 3/4	10	4 3/4	9 1/2	30	2	14	5	4 5/8	7 3/8	7/8	8	12	24 1/2	2 1/2					9.0
2M	36		1 5/8	5/8	3/4		4	8 3/4	10	4 3/4	9 1/2	30	2	14	5	4 5/8	7 3/8	7/8	8	12	24 1/2	2 1/2					9.0
3																											
4	48		2 1/4	3/4	1		5 3/8	11 5/8	13 3/8	6 3/8	12 5/8	40	2 5/8	18 5/8	6 5/8	6 1/4	9 7/8	1 1/4	10 5/8	16	32 5/8	3 3/8					16.0
5	48		2 1/4	3/4	1		5 3/8	11 5/8	13 3/8	6 3/8	12 5/8	40	2 5/8	18 5/8	6 5/8	6 1/4	9 7/8	1 1/4	10 5/8	16	32 5/8	3 3/8					16.0

STANDARD SIGN  
W6-1 & W6-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 03/12/13 PLATE NO. W6-1.14

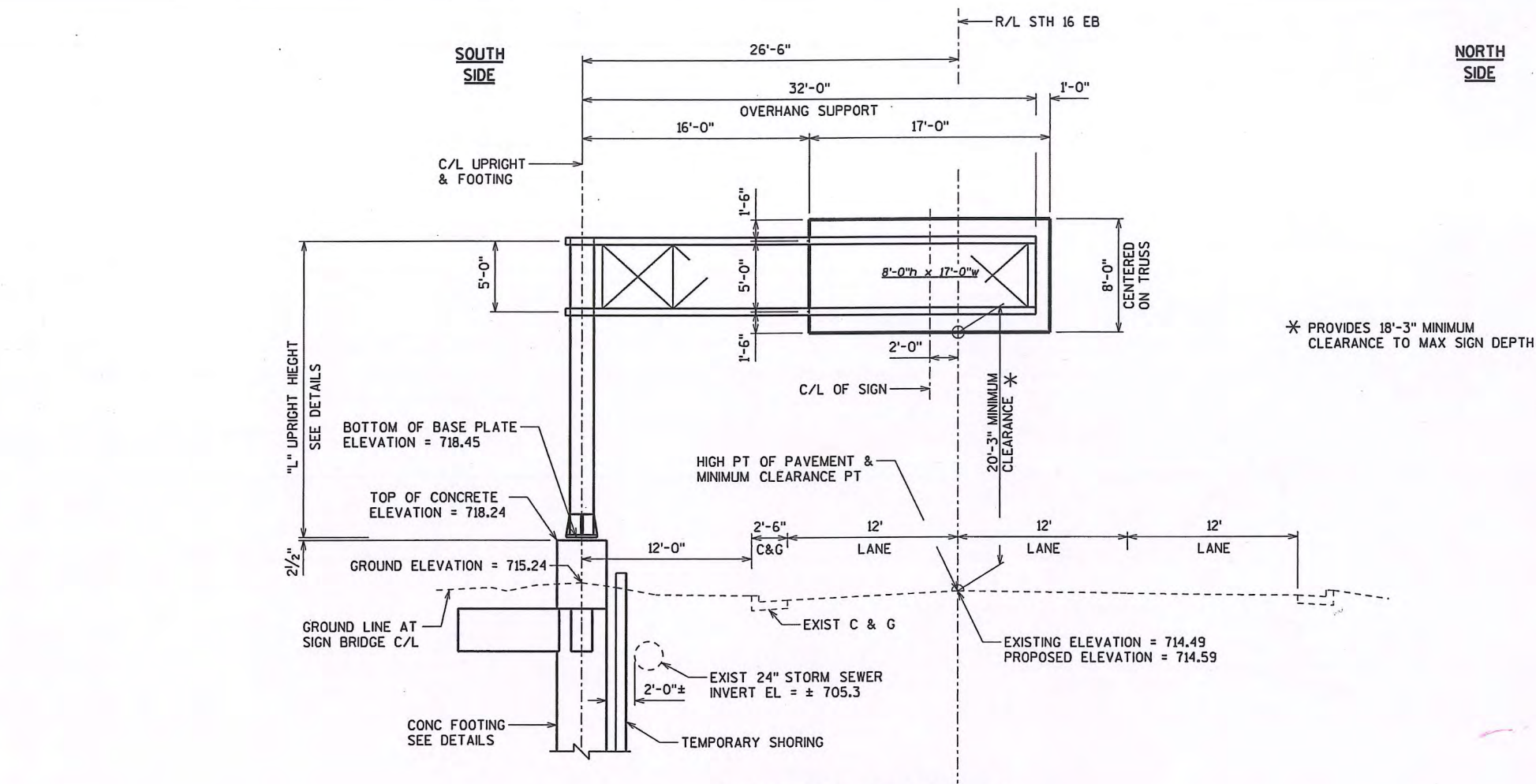


PLOT TIME: 12:57:51 PM

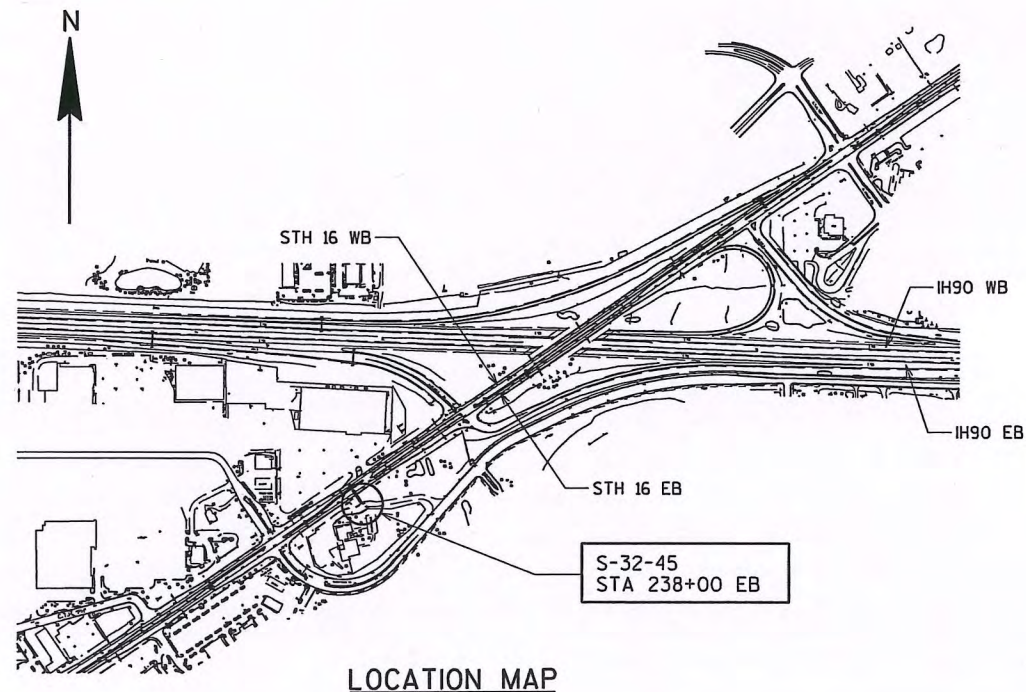
PLOT DATE: 1/13/2014

FILE NAME : S:\UZ\W\Wfsw\2531\5-final-dsgn\51-struct\5-32-45\bridge\32045gpl.dgn

8



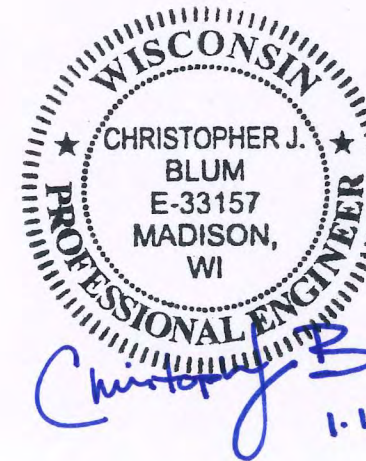
CANTILEVER SIGN BRIDGE  
S-32-45  
STA 238+00 EB  
(LOOKING DOWNSTATION)  
LOOKING AT BACK OF SIGN



LOCATION MAP

TOTAL ESTIMATED QUANTITIES (S-32-45)

BID ITEM NUMBER	BID ITEMS	UNIT	TOTALS
206.6000.S	TEMPORARY SHORING	SF	360
636.0100	SIGN SUPPORTS CONCRETE MASONRY	CY	13
636.1000	SIGN SUPPORTS STEEL REINFORCEMENT HS	LB	1755
641.1200	SIGN BRIDGE CANTILEVERED (S-32-45)	LS	1



SEH CONTACT: CHRIS BLUM, PE, 608.620.6192  
WISDOT BRIDGE OFFICE CONTACT: BILL DREHER, PE, 608.266.8489

STATE PROJECT NUMBER

1071-08-62

DESIGN DATA

SIGN BRIDGE DESIGN SIGN AREA (SQ FT) MAX SIGN DEPTH  
S-32-45 264 12'-0"

SIGN IS A TYPE 1 WITH A SIZE OF  
8'-0" HIGH X 17'-0" WIDE.

DESIGN IS IN ACCORDANCE WITH AASHTO "STANDARD  
SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY  
SIGNS, LUMINARIES AND TRAFFIC SIGNALS", 2013.

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

ALTERNATE DESIGNS ARE NOT ALLOWED.

SEE SHEET 2 FOR STRUCTURE NOTES AND DESIGN.

PROVIDE SIGN BRIDGE IDENTIFICATION PLAQUE FOR SIGN  
BRIDGE. TO BE CONSIDERED INCIDENTAL TO BID ITEM  
"SIGN BRIDGE CANTILEVERED (S-32-45)".

CONCRETE AND REINFORCEMENT SHALL BE IN ACCORDANCE WITH  
WISDOT "STANDARD SPECIFICATIONS FOR HIGHWAY AND STRUCTURE  
CONSTRUCTION" SECTION 636.

CONTRACTOR WILL BE RESPONSIBLE FOR LOCATING ALL EXISTING  
UTILITIES. ALL UTILITIES TO REMAIN IN SERVICE. COORDINATE  
WITH UTILITY COMPANIES.

TEMPORARY SHORING LOCATION SHALL BE DETERMINED BY  
ENGINEER IN THE FIELD.

LIST OF DRAWINGS

- 1 LAYOUT S-32-45
- 2 GALVANIZED STEEL CANTILEVER SIGN TRUSS
- 3 GALVANIZED STEEL CANTILEVER SIGN TRUSS DETAILS
- 4 CANTILEVER TRUSS FOOTING

FOR SIGN BRIDGE IDENTIFICATION PLAQUE SEE S.D.D. 12 A 4-3.

NO.	DATE	REVISION	BY
SEH SHORT ELLIOTT HENDRICKSON INC.			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED	William C. Dreher	KAR	01/16/14
CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE S-32-45			
STH 16 EB / IH 90 INTERCHANGE SIGN BRIDGE			
COUNTY	LA CROSSE	TOWN/CITY/VILLAGE	ONALASKA
DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS			
DESIGNED BY	CJB	DESIGN CK'D. COMP	DRAWN BY DLF
PLANS CK'D. CJB			
LAYOUT S-32-45			SHEET 1 OF 4

8

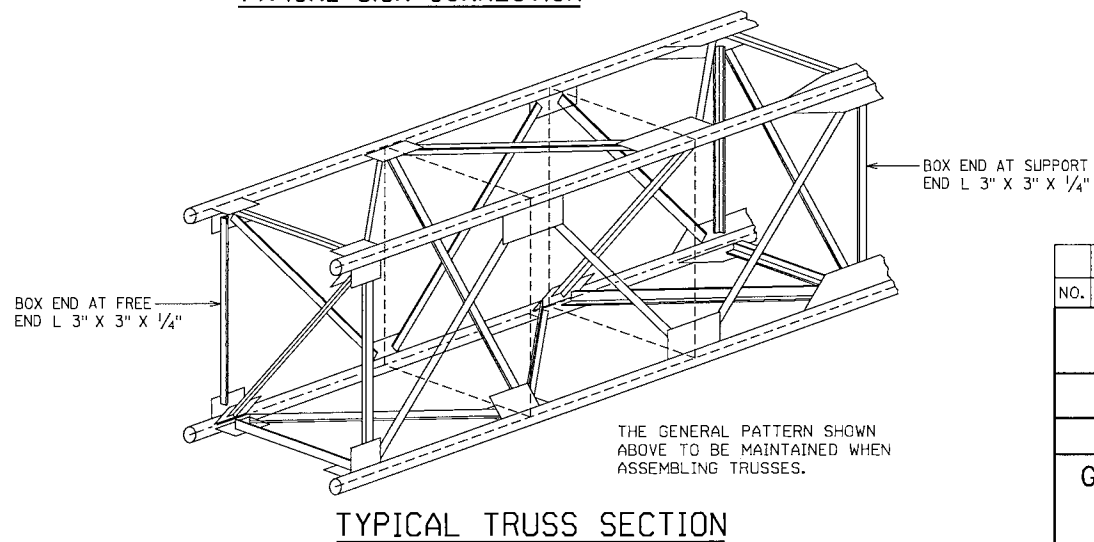
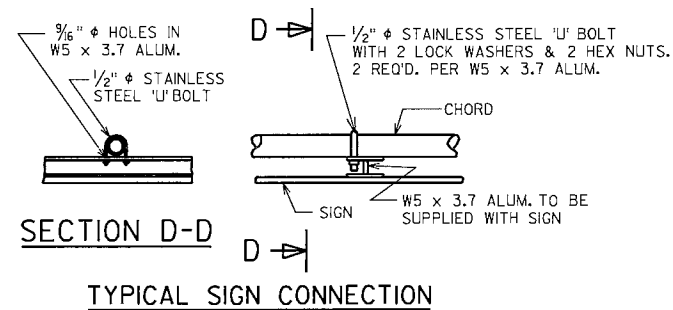
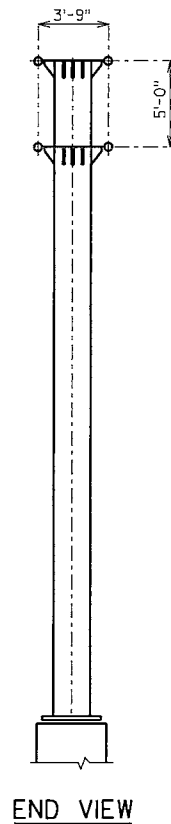
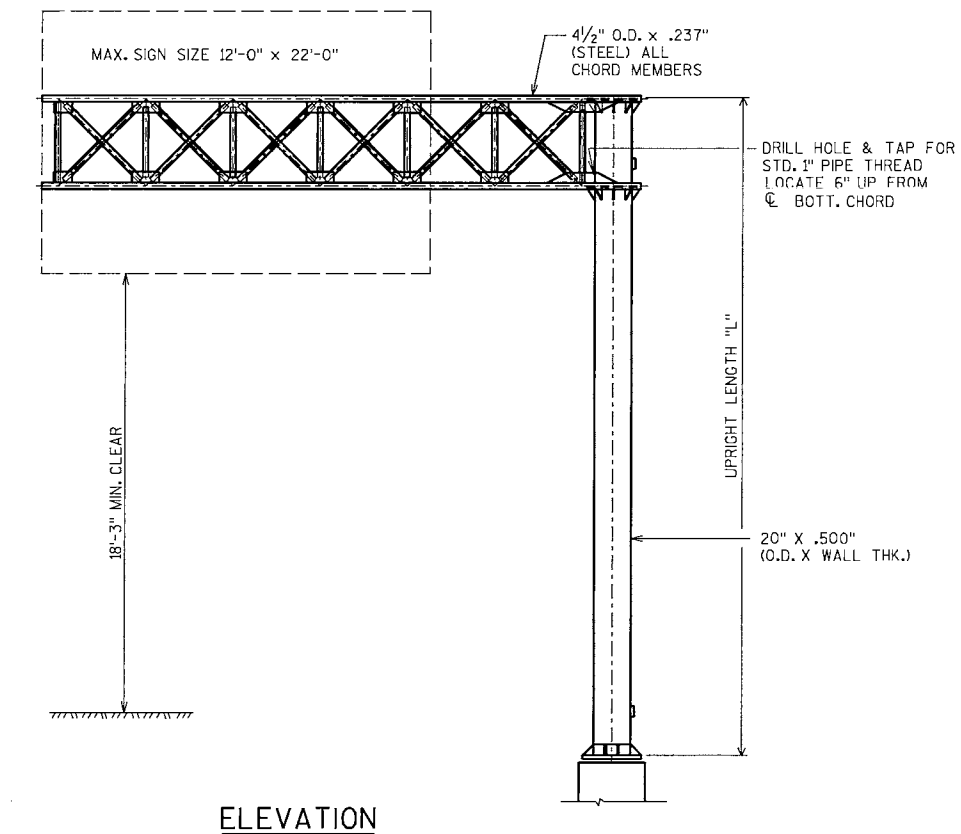
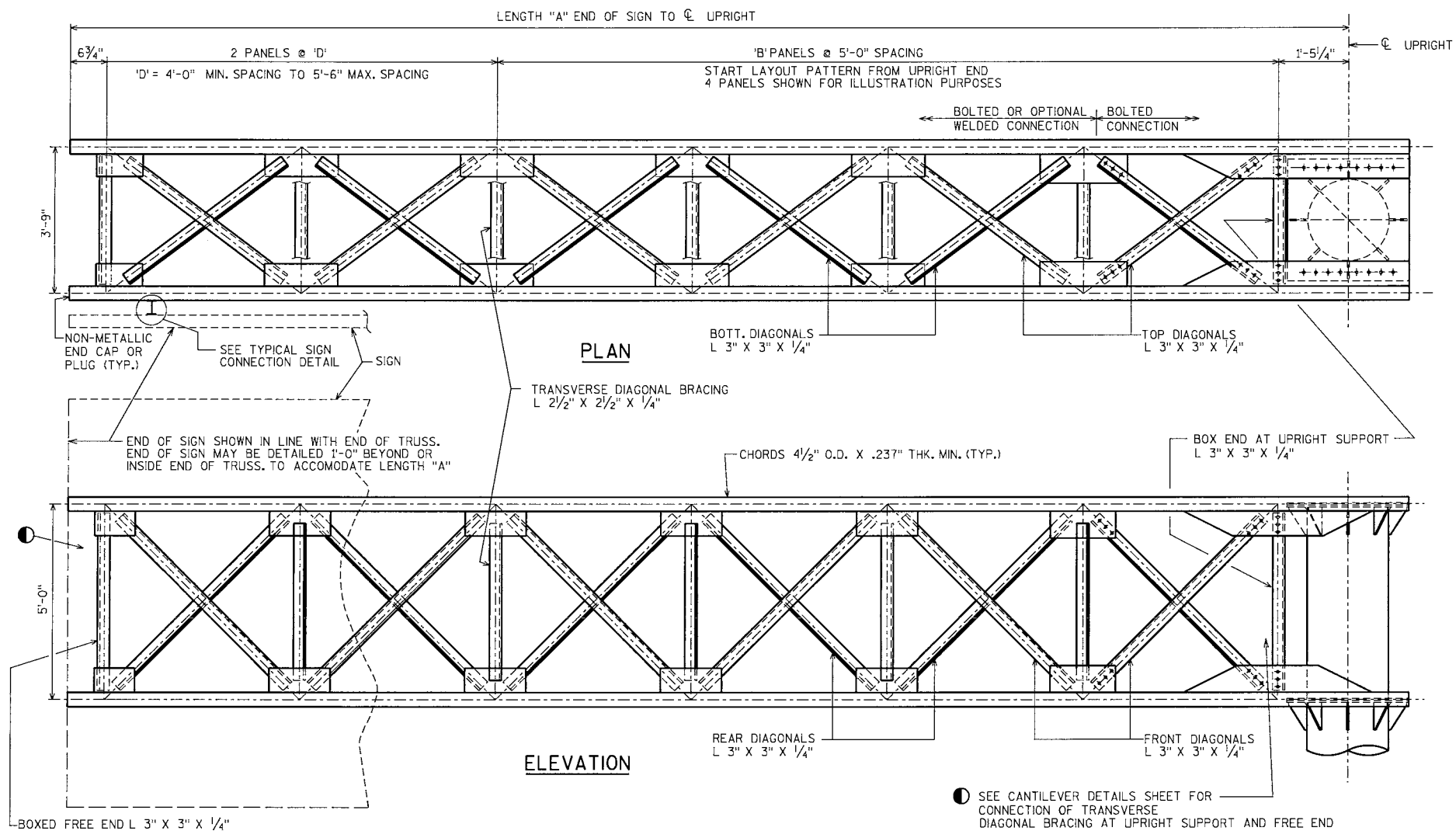


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PLOT DATE: 1/15/2014

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8



STATE PROJECT NUMBER

1071-08-62

### GENERAL NOTES

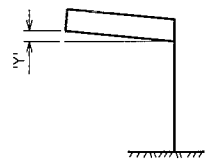
WIND VELOCITY = 90 M.P.H. (3-SECOND GUST SPEED)

PREFABRICATE CAMBER INTO THE HORIZONTAL SUPPORT PROVIDING AN AMOUNT "Y" AT END OF TRUSS SHOWN IN "CAMBER DIAGRAM". DO NOT RAKE VERTICAL UPRIGHT BY ADJUSTMENT OF LEVELING NUTS.

### ALLOWABLE DESIGN STRESSES

CHORDS & COLUMN (INCLD. HANDHOLE) — API-5L-X42 —  $f_y=42,000$  P.S.I.  
STRUCTURAL ANGLES — A.S.T.M. A709 GRADE 36 —  $f_y=36,000$  P.S.I.  
PLATES & BARS — A.S.T.M. A709 GRADE 36 —  $f_y=36,000$  P.S.I.  
ANCHOR BOLTS — A.A.S.H.T.O. M314 —  $f_y=55,000$  P.S.I.  
HIGH STRENGTH BOLTS — A325 —  $f_y=92,000$  P.S.I.  
STRUCTURAL MEMBERS GALVANIZED A123  
HARDWARE GALVANIZED — A153 CLASS C

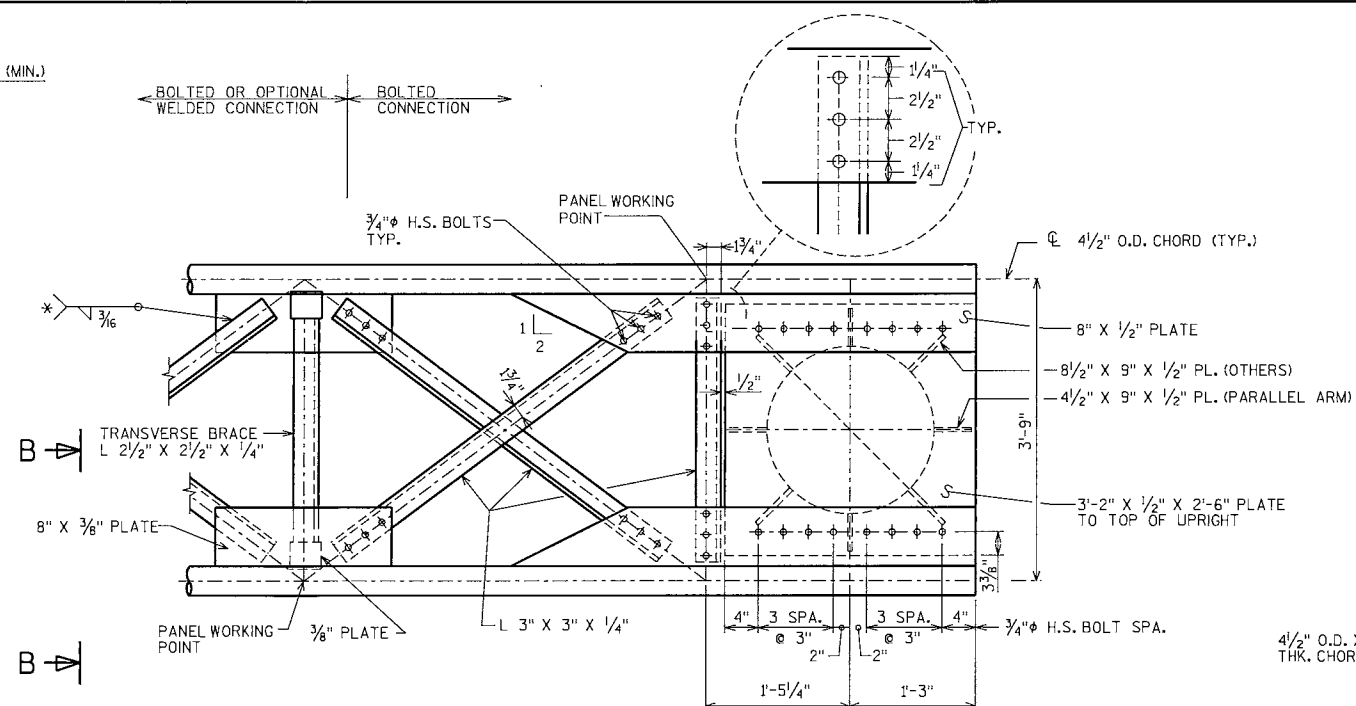
STRUCTURE	"A"	"L"	"B"	"D"	"Y"
S-32-45	32'-0"	23'-0"	4	5'-0"	2 3/8"



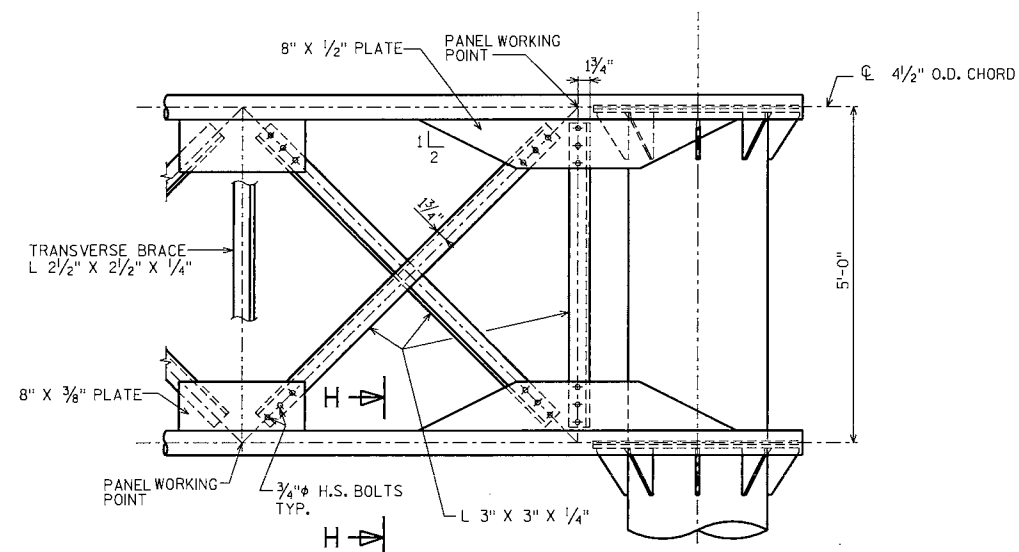
CAMBER DIAGRAM

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE S-32-45			
DRAWN BY DLF		PLANS CKD. CJB	
GALVANIZED STEEL CANTILEVER SIGN TRUSS			SHEET 2 OF 4

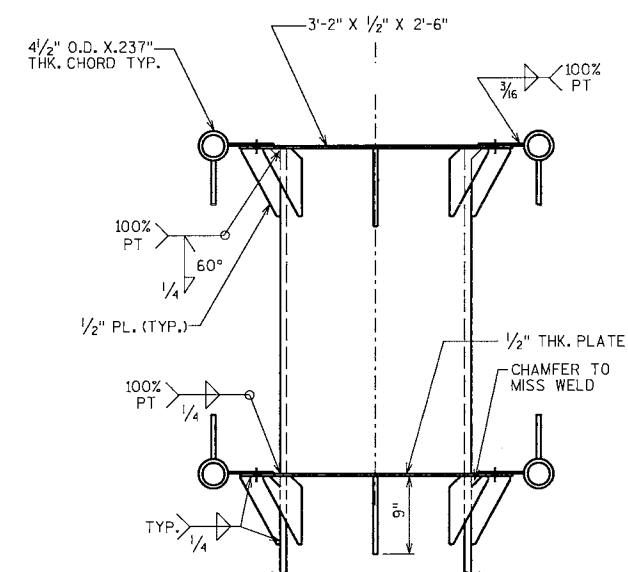
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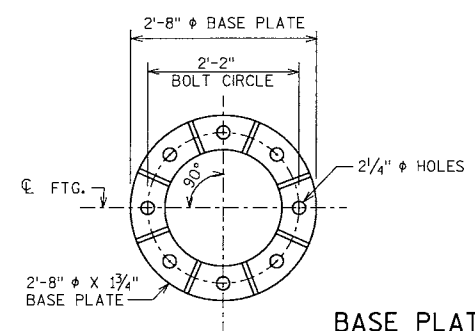
PLAN TRUSS TO UPRIGHT



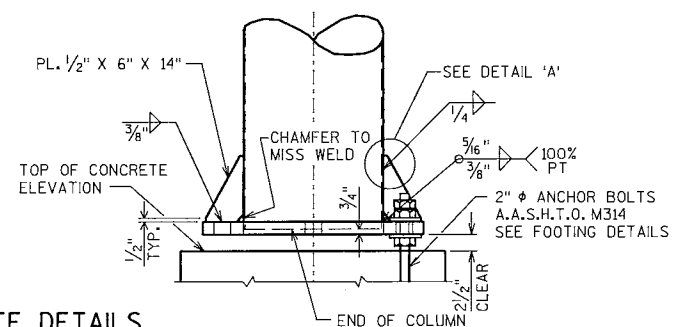
ELEVATION TRUSS TO UPRIGHT



END VIEW  
TRUSS TO UPRIGHT



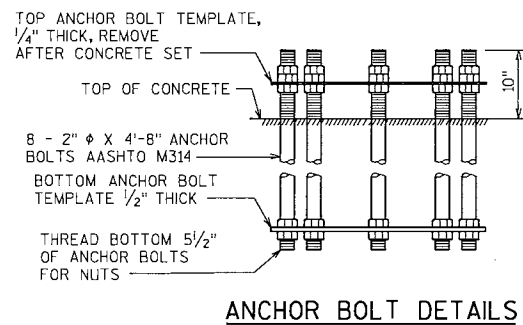
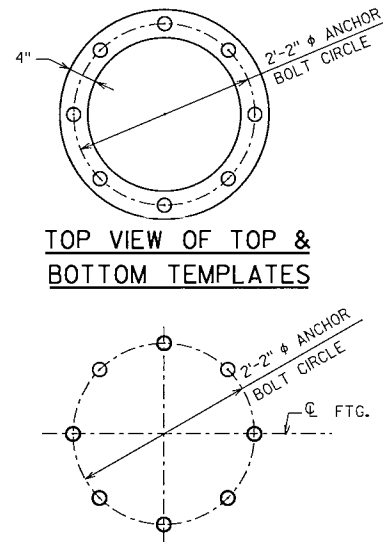
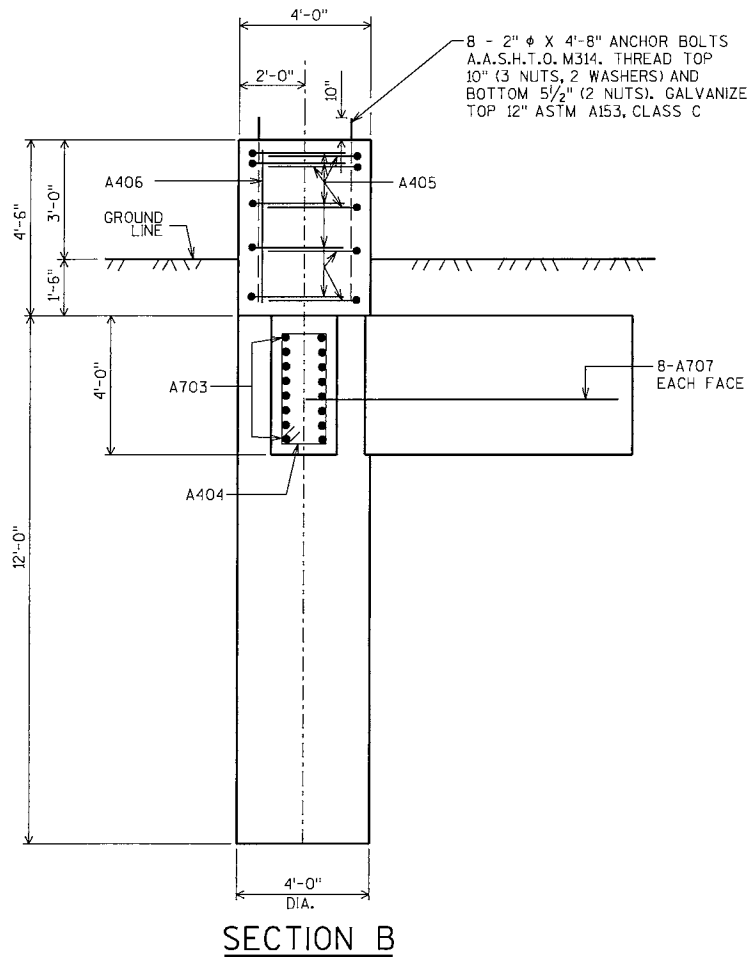
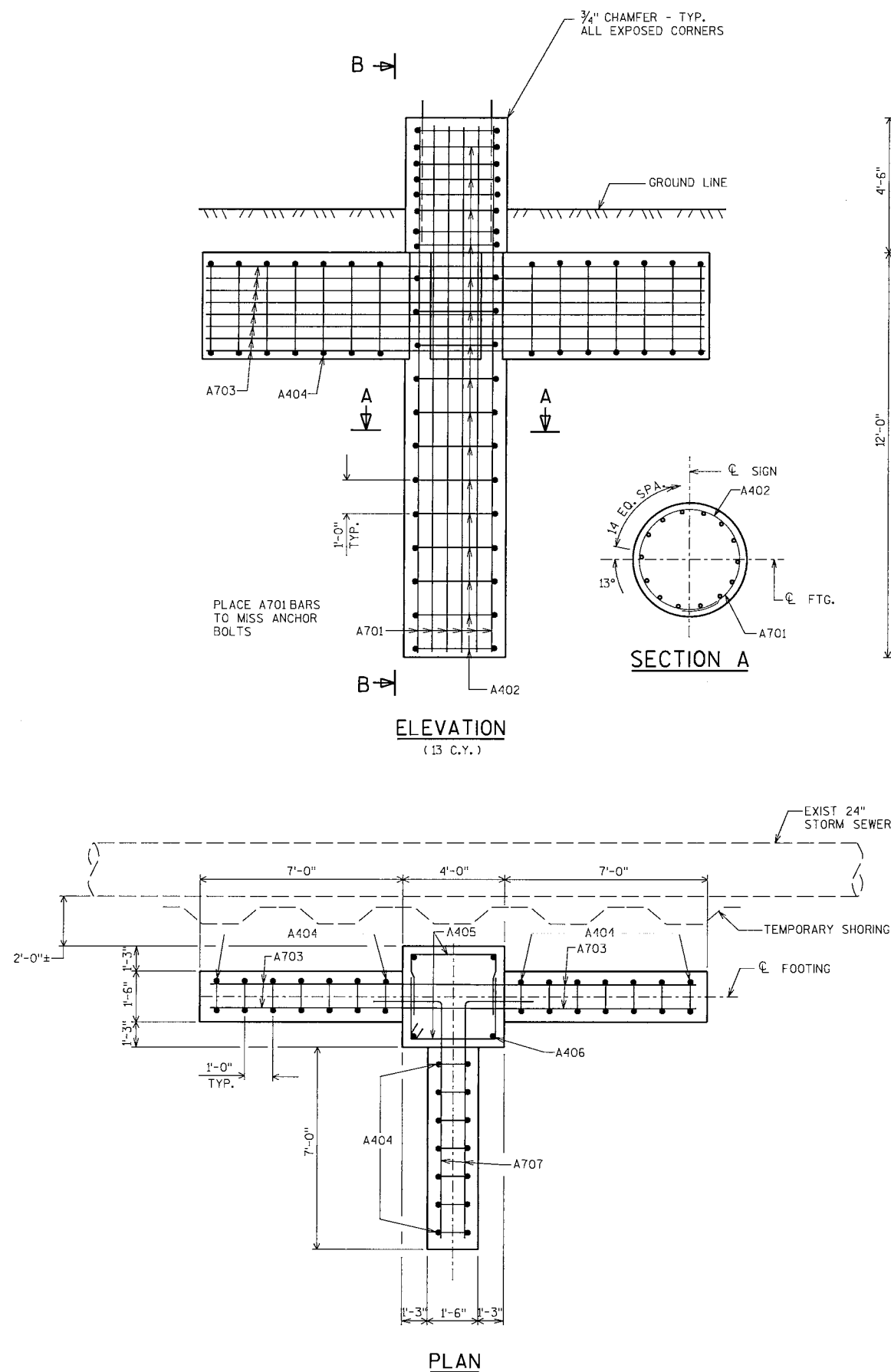
## BASE PLATE DETAILS



SECTION G-G

( LOOKING DOWN @ BOTT. HORIZ. PLANE @ FRONT CHORD )

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE S-32-45			
DRAWN BY		DLF	PLANS CK'D. CJB
GALVANIZED STEEL CANTILEVER SIGN TRUSS DETAILS		SHEET 3 OF 4	

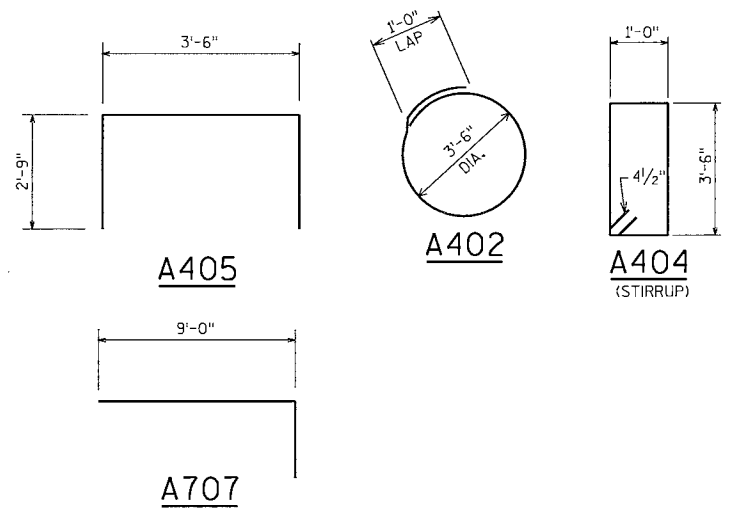


NOTE:  
THE FIRST DIGIT OF A BAR MARK  
SIGNIFIES THE BAR SIZE.

BILL OF BARS

1755 LB.

BAR MARK	NO. REQ'D	LENGTH	BENT	CUT. DIAG.	BUN-DLE	LOCATION
A701	14	16'-0"				FOOTING - COLUMN/TOP
A402	16	12'-0"	X			FOOTING - COLUMN/TOP
A703	16	17'-6"				FOOTING - WINGS
A404	21	9'-6"	X			FOOTING - WINGS
A405	10	8'-10"	X			FOOTING - TOP
A406	4	4'-0"				FOOTING - TOP - COLUMNS
A707	16	12'-0"	X			FOOTING - WINGS



GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.  
BAR STEEL REINFORCEMENT SHALL  
BE EMBEDDED 3" CLEAR UNLESS  
DETAILED OTHERWISE.

ALLOWABLE DESIGN STRESSES

CONCRETE MASONRY  $f'_c=3,500$  P.S.I.  
HIGH STRENGTH BAR STEEL REINFORCEMENT,  $f_y=60,000$  P.S.I.  
ANCHOR BOLTS A.A.S.H.T.O. M314 GRADE 60  $f_y=55,000$  P.S.I.

FOUNDATION DATA

ALLOWABLE SOIL BEARING PRESSURE = 2T/SQ. FT.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE S-32-45			
DRAWN BY DLF		PLANS CK'D. CJB	
CANTILEVER TRUSS FOOTING			SHEET 4 OF 4



S-32-46	264	12'-0"
---------	-----	--------

DESIGN IS IN ACCORDANCE WITH AASHTO "STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINARIES AND TRAFFIC SIGNALS", 2013.

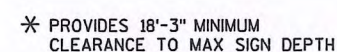
PROVIDE SIGN BRIDGE IDENTIFICATION PLAQUE FOR SIGN BRIDGE. TO BE CONSIDERED INCIDENTAL TO BID ITEM "SIGN BRIDGE CANTILEVERED (S-32-46)".

CONCRETE AND REINFORCEMENT SHALL BE IN ACCORDANCE WITH WISDOT "STANDARD SPECIFICATIONS FOR HIGHWAY AND STRUCTURE CONSTRUCTION" SECTION 636.

CONTRACTOR WILL BE RESPONSIBLE FOR LOCATING ALL EXISTING UTILITIES. ALL UTILITIES TO REMAIN IN SERVICE. COORDINATE WITH UTILITY COMPANIES.

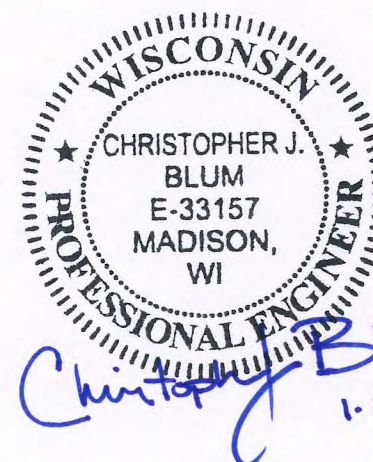
1 LAYOUT S-32-46  
2 GALVANIZED STEEL CANTILEVER SIGN TRUSS  
3 GALVANIZED STEEL CANTILEVER SIGN TRUSS DETAILS  
4 CANTILEVER TRUSS FOOTING

FOR SIGN BRIDGE IDENTIFICATION PLAQUE SEE S.D.D. 12 A 4-3.

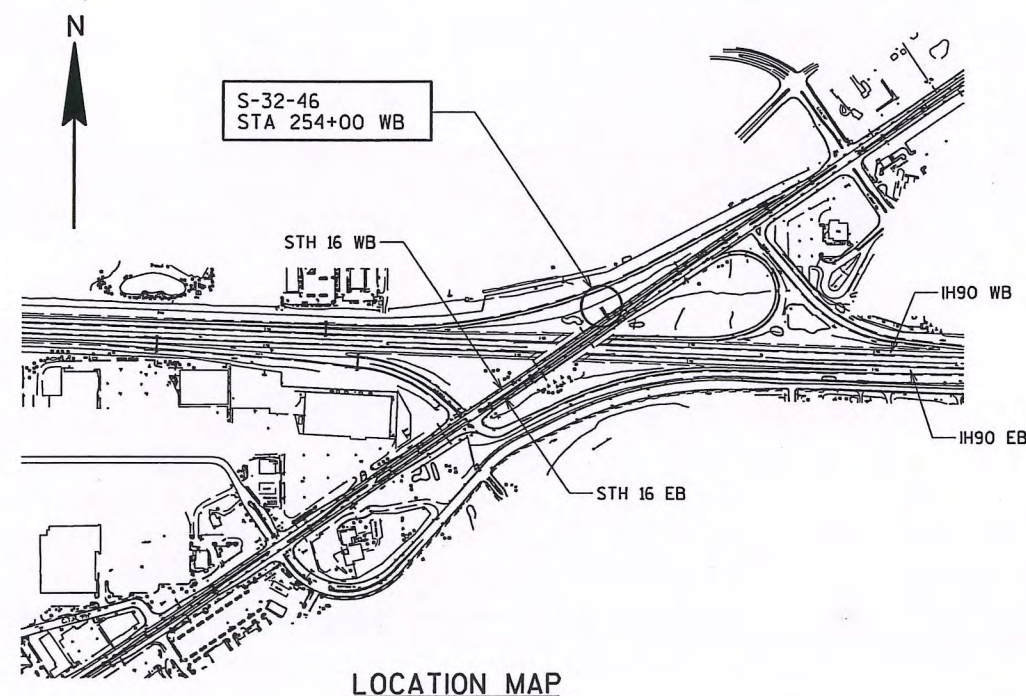


CANTILEVER SIGN BRIDGE  
S-32-46  
STA 254+00 WB  
(LOOKING UPSTATION)

LOOKING AT BACK OF SIGN





BID ITEM NUMBER	BID ITEMS	UNIT	TOTALS
636.0100	SIGN SUPPORTS CONCRETE MASONRY	CY	12
636.1000	SIGN SUPPORTS STEEL REINFORCEMENT HS	LB	1320
641.1200	SIGN BRIDGE CANTILEVERED (S-32-46)	LS	1



SEH CONTACT: CHRIS BLUM, PE. 608.620.6192

WISDOT BRIDGE OFFICE CONTACT: BILL DREHER, PE. 608.266.8489

NO.	DATE	REVISION	BY
 <p>SHORT ELLIOTT HENDRICKSON INC.</p>			
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>			
ACCEPTED	 <p>WILLIAM C. DREHER, KAR CHIEF STRUCTURES DESIGN ENGINEER</p>		<p>01/16/19</p> <p>DATE</p>
<p>STRUCTURE S-32-46</p>			
<p>STH 16 WB / IH 90 INTERCHANGE SIGN BRIDGE</p>			
COUNTY	LA CROSSE	TOWN/CITY	WILLAGE ONALASKA
<p>DESIGN SPEC.</p>			
<p>AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS</p>			
DESIGNED BY	CJB	DESIGN CK'D.	COMP
DRAWN BY	DLF	PLANS CK'D.	CJB
<p>LAYOUT S-32-46</p>			<p>SHEET 1 OF 4</p>

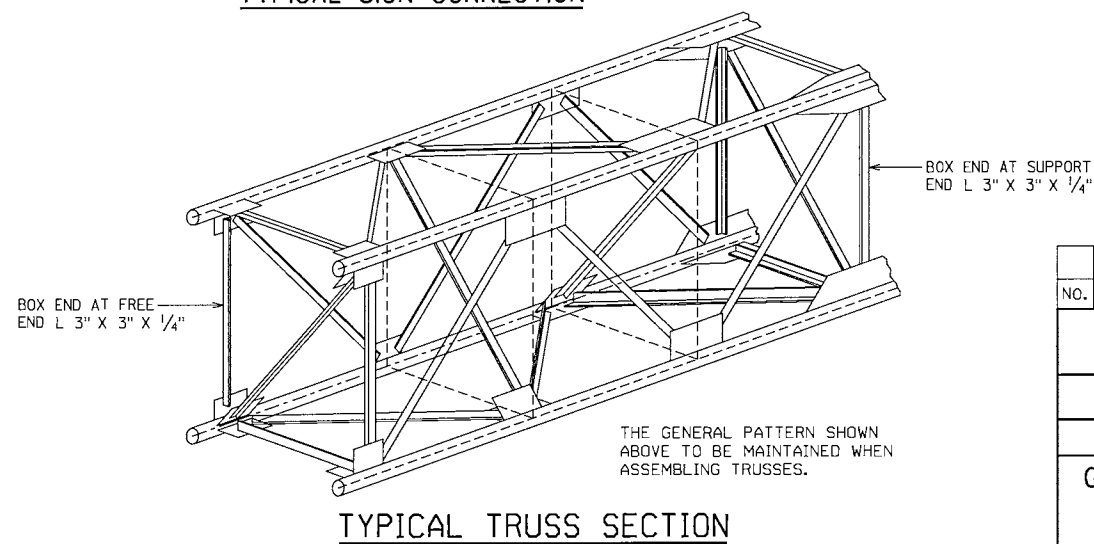
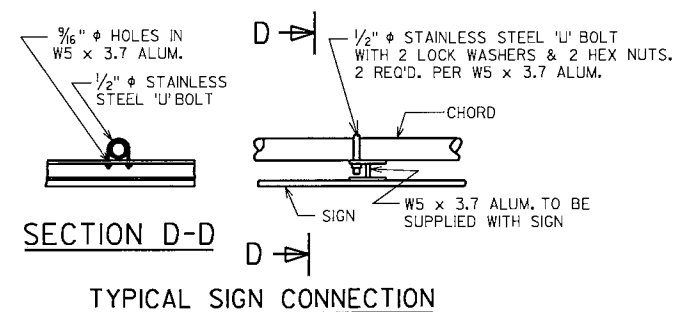
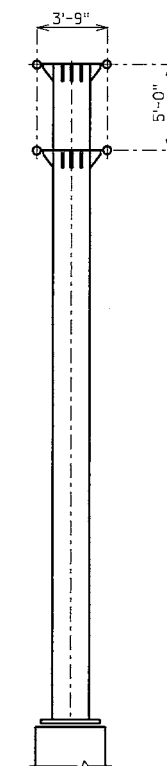
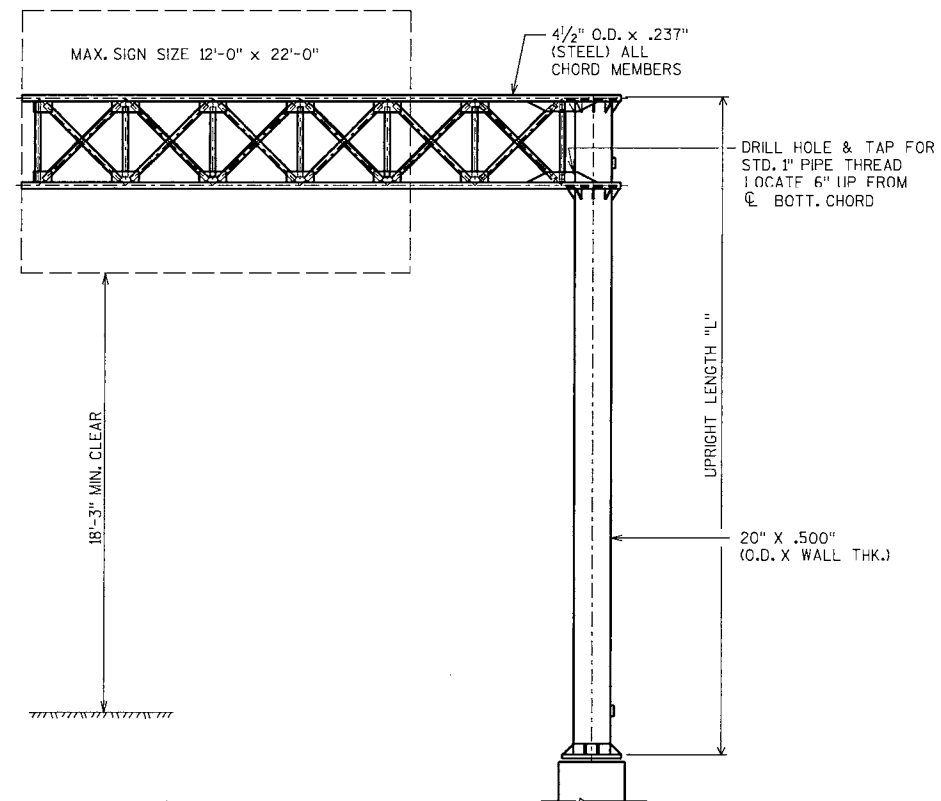
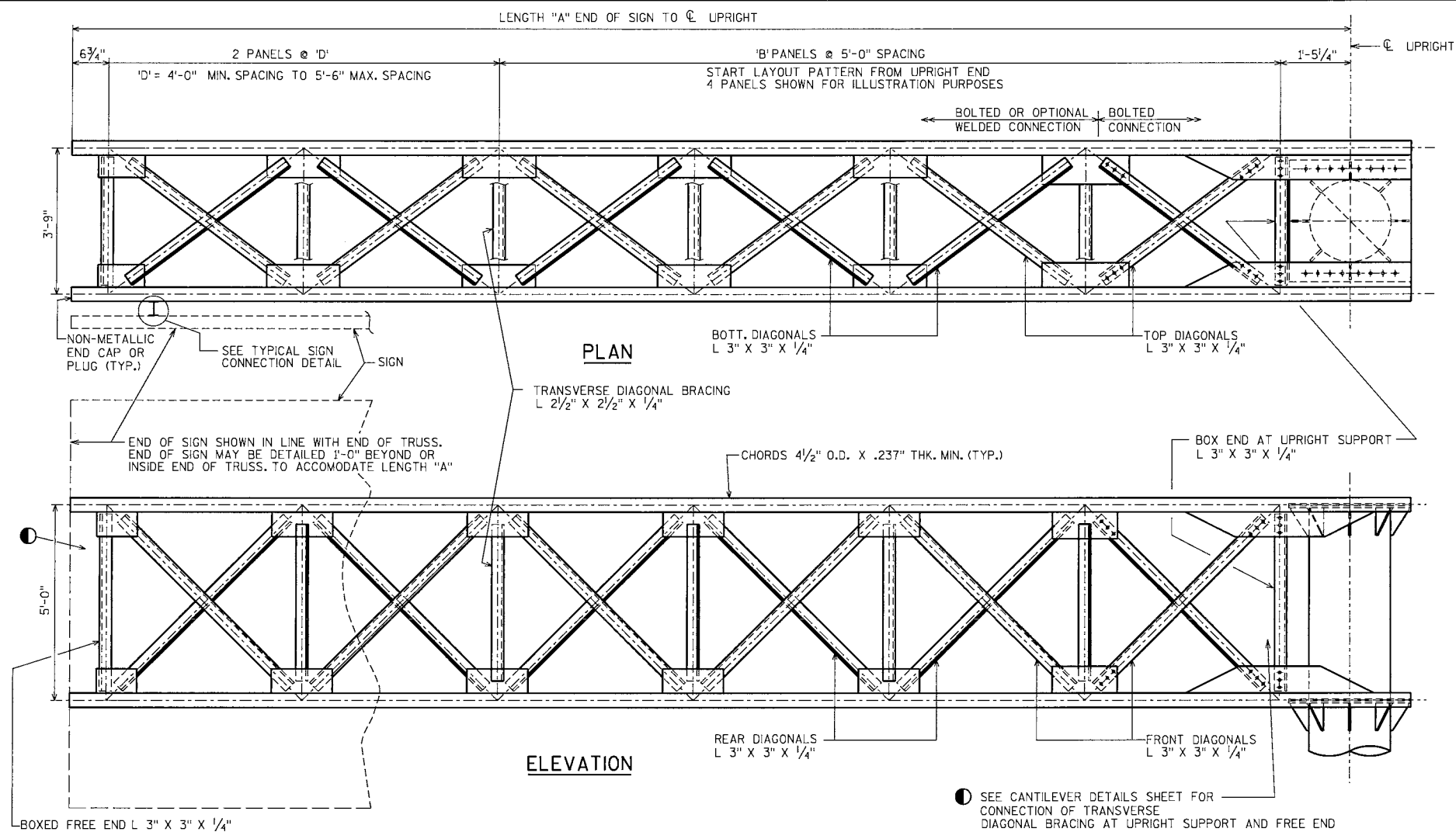


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PLOT DATE: 1/15/2014

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8



STATE PROJECT NUMBER

1071-08-62

### GENERAL NOTES

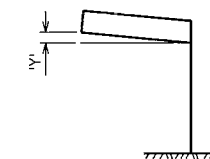
WIND VELOCITY = 90 M.P.H. (3-SECOND GUST SPEED)

PREFABRICATE CAMBER INTO THE HORIZONTAL SUPPORT PROVIDING AN AMOUNT "Y" AT END OF TRUSS SHOWN IN "CAMBER DIAGRAM". DO NOT RAKE VERTICAL UPRIGHT BY ADJUSTMENT OF LEVELING NUTS.

### ALLOWABLE DESIGN STRESSES

CHORDS & COLUMN (INCLD. HANDHOLE) — API-5L-X42 —  $f_y=42,000$  P.S.I.  
STRUCTURAL ANGLES — A.S.T.M. A709 GRADE 36 —  $f_y=36,000$  P.S.I.  
PLATES & BARS — A.S.T.M. A709 GRADE 36 —  $f_y=36,000$  P.S.I.  
ANCHOR BOLTS — A.A.S.H.T.O. M314 —  $f_y=55,000$  P.S.I.  
HIGH STRENGTH BOLTS — A325 —  $f_y=92,000$  P.S.I.  
STRUCTURAL MEMBERS GALVANIZED A123  
HARDWARE GALVANIZED — A153 CLASS C

STRUCTURE	"A"	"L"	"B"	"D"	"Y"
S-32-46	32'-0"	23'-0"	4	5'-0"	2 3/8"



**CAMBER DIAGRAM**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE S-32-46			
DRAWN BY DLF		PLANS CKD. CJB	
GALVANIZED STEEL CANTILEVER SIGN TRUSS		SHEET 2 OF 4	

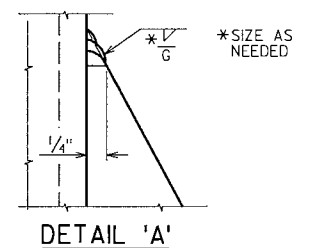
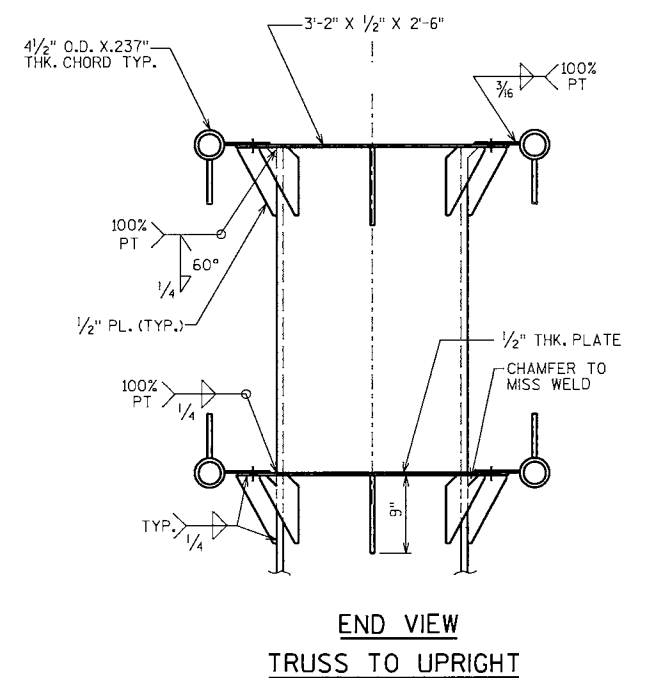
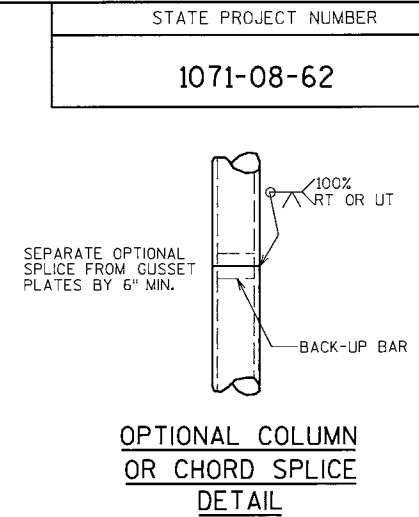
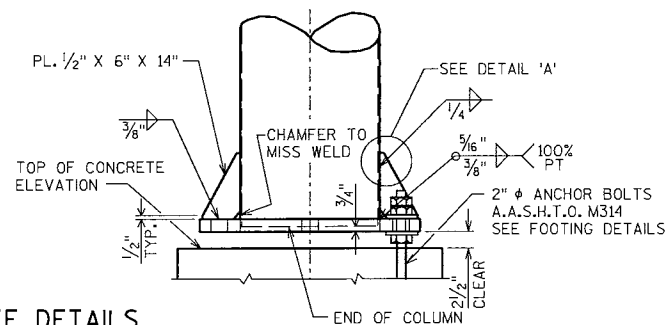
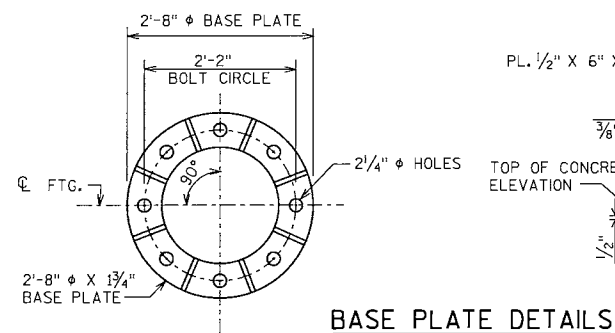
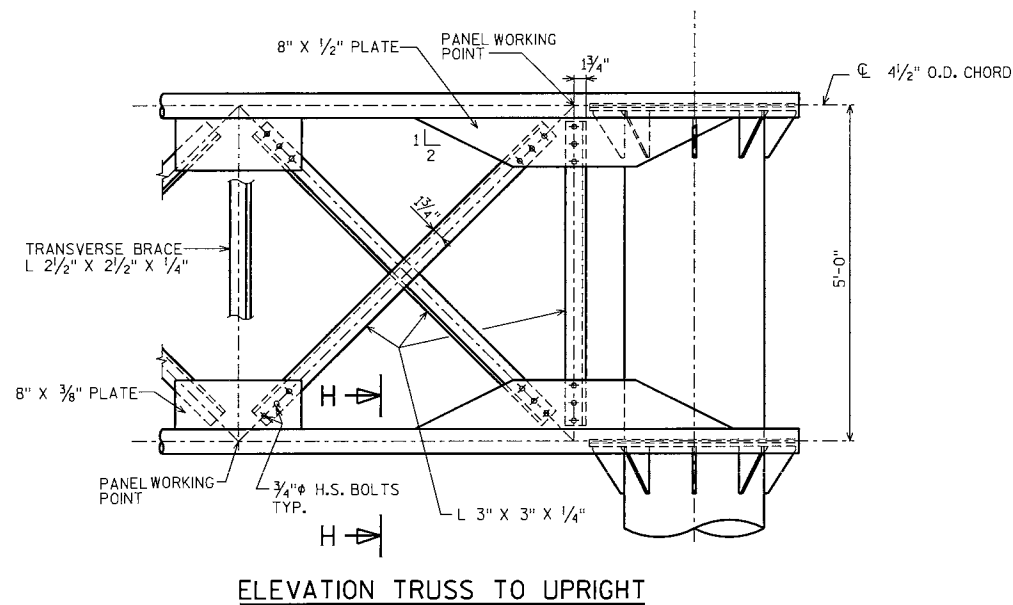
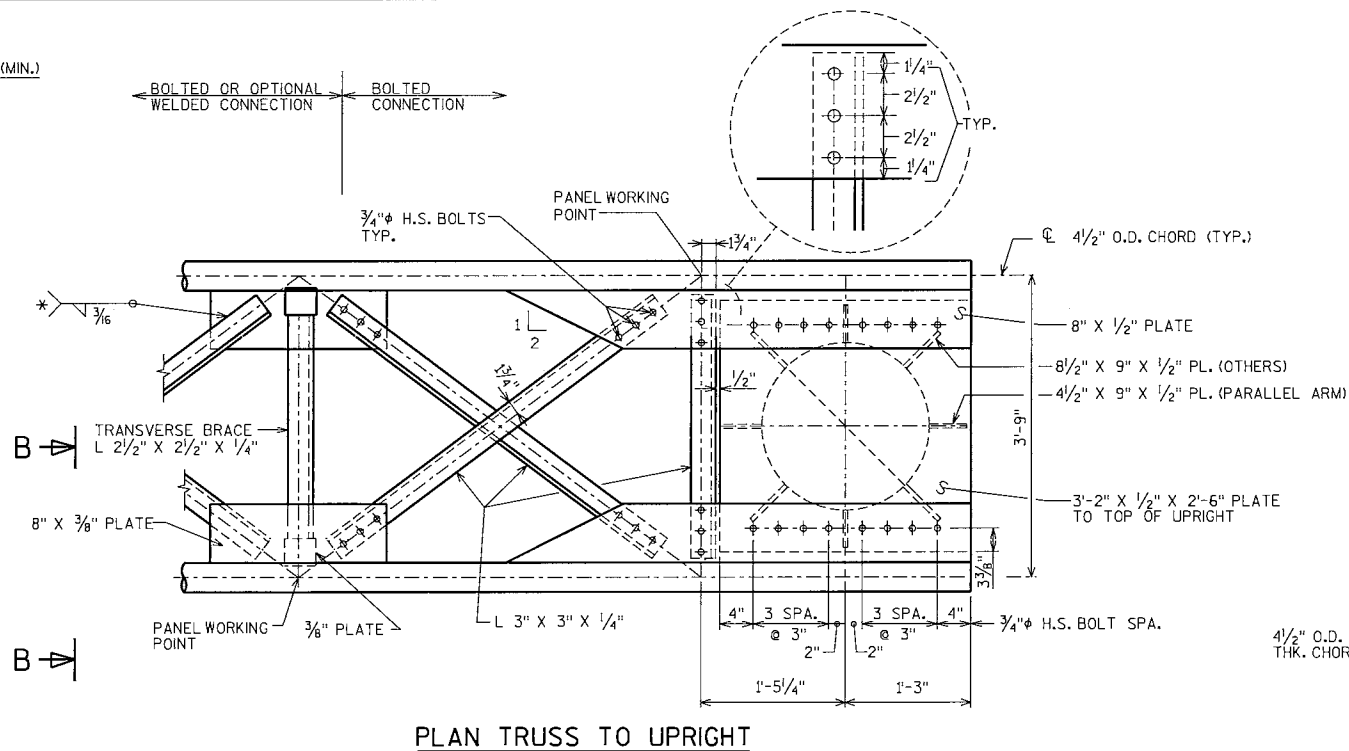
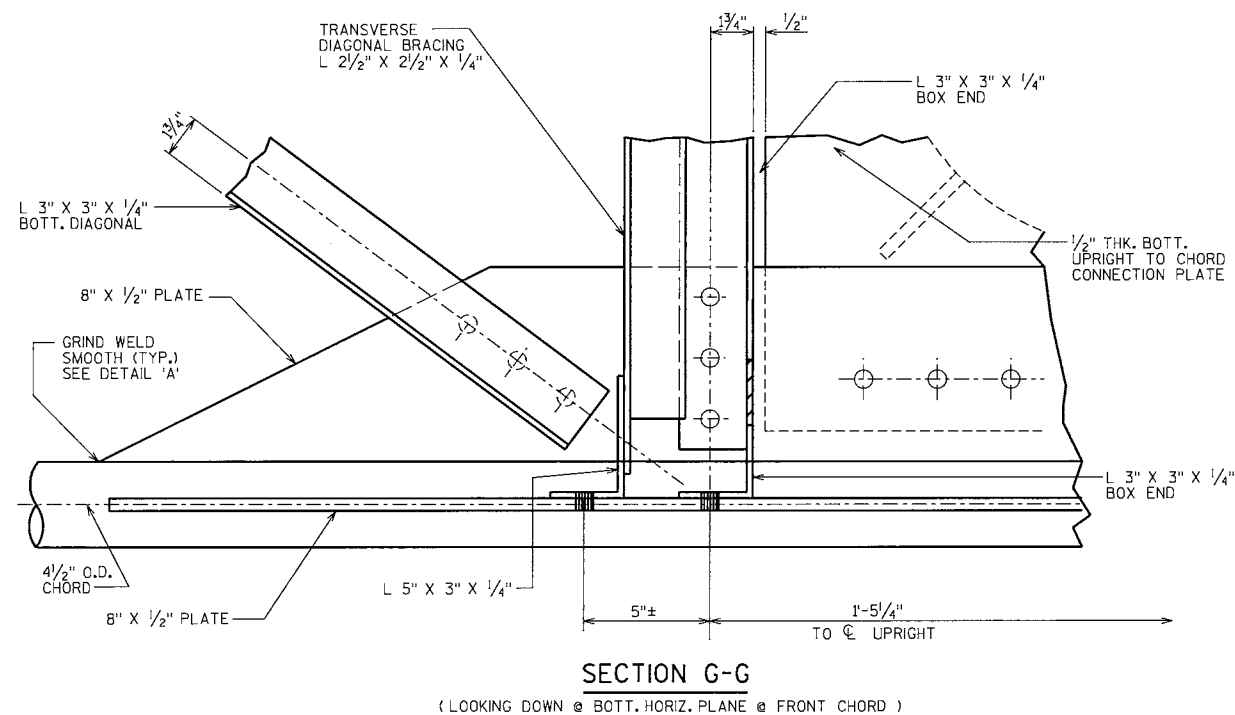
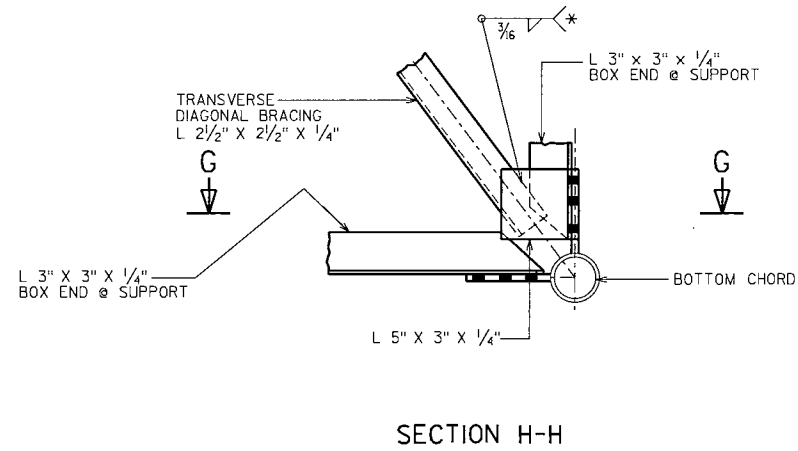
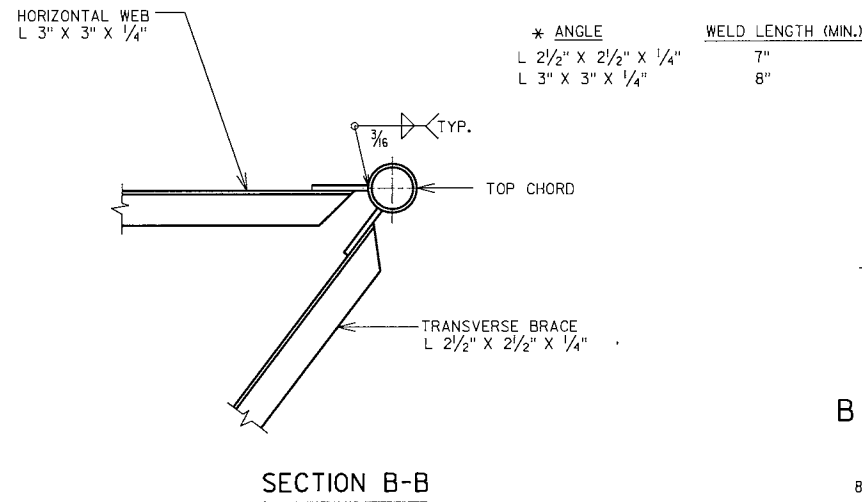
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PLOT DATE: 1/13/2014

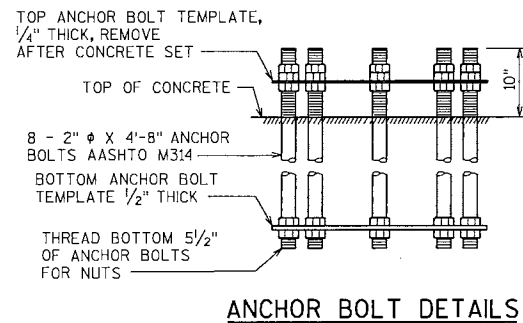
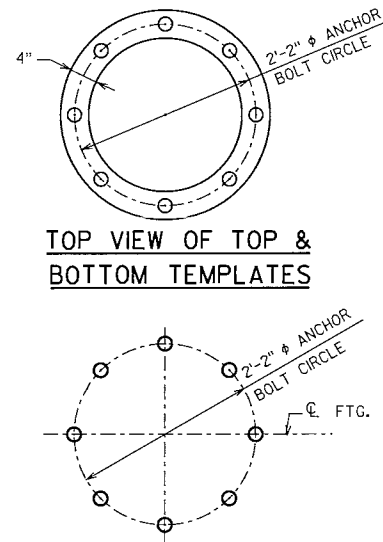
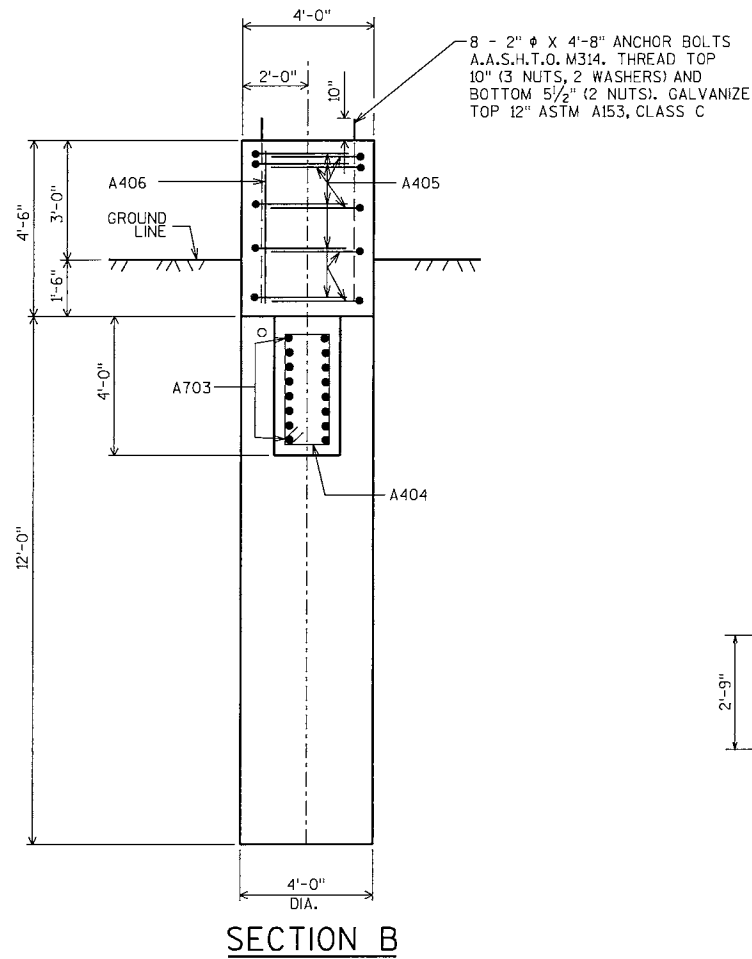
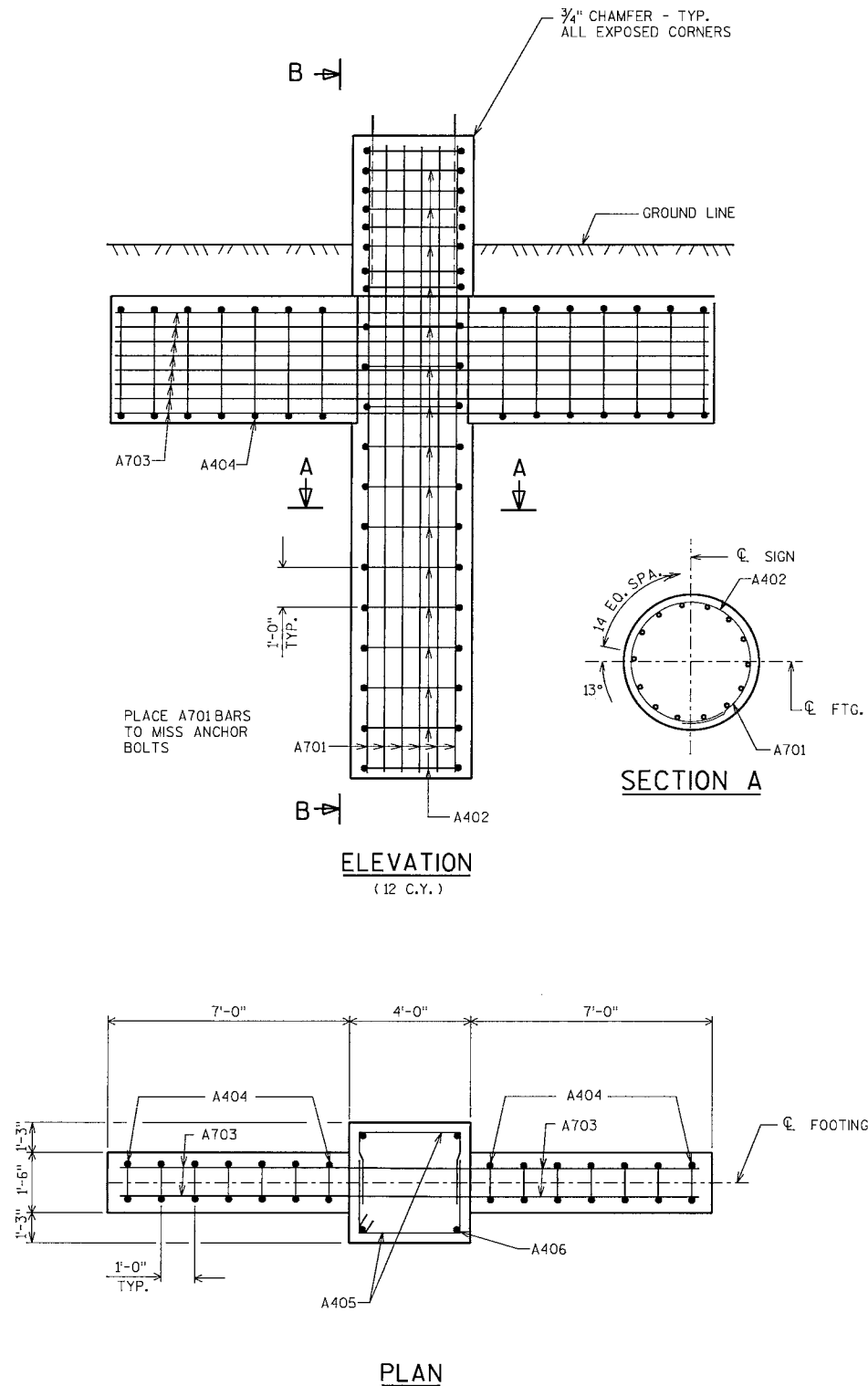
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8



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE S-32-46			
DRAWN BY DLF		PLANS CKD. CJB	
GALVANIZED STEEL CANTILEVER SIGN TRUSS DETAILS		SHEET 3 OF 4	

8

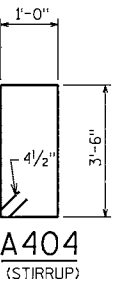
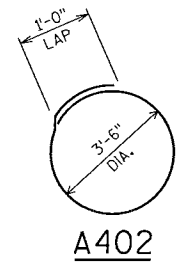
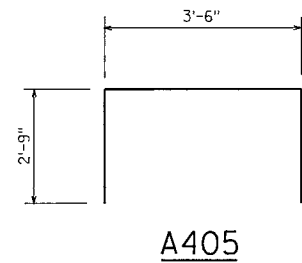


### BILL OF BARS

BAR MARK	NO. REQ'D	LENGTH	BENT	CUT. DIAG.	BUN-DLE	LOCATION
A701	14	16'-0"				FOOTING - COLUMN/TOP
A402	16	12'-0"	X			FOOTING - COLUMN/TOP
A703	16	17'-6"				FOOTING - WINGS
A404	14	9'-6"	X			FOOTING - WINGS
A405	10	8'-10"	X			FOOTING - TOP
A406	4	4'-0"				FOOTING - TOP - COLUMNS

NOTE:  
THE FIRST DIGIT OF A BAR MARK  
SIGNIFIES THE BAR SIZE.

1320 LB.



### GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.  
BAR STEEL REINFORCEMENT SHALL  
BE EMBEDDED 3" CLEAR UNLESS  
DETAILED OTHERWISE.

### ALLOWABLE DESIGN STRESSES

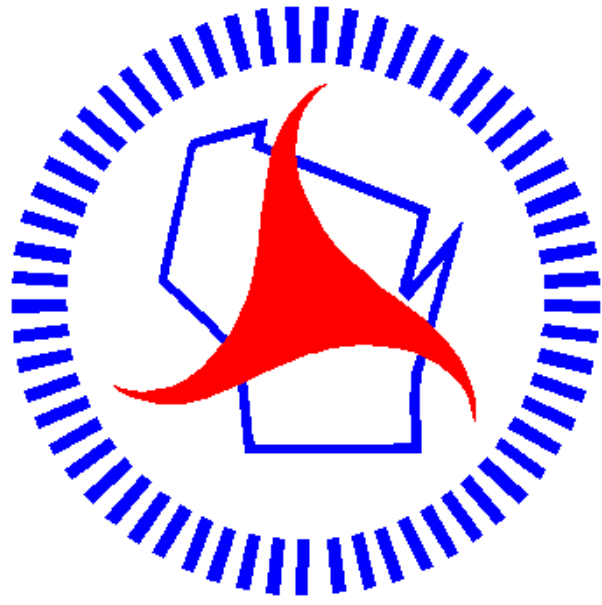
CONCRETE MASONRY  $f'_c=3,500$  P.S.I.  
HIGH STRENGTH BAR STEEL REINFORCEMENT,  $f_y=60,000$  P.S.I.  
ANCHOR BOLTS A.A.S.H.T.O. M314  $f_y=55,000$  P.S.I.

### FOUNDATION DATA

ALLOWABLE SOIL BEARING PRESSURE = 2T/SQ. FT.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE S-32-46			
DRAWN BY DLF		PLANS CKD. CJB	
CANTILEVER TRUSS FOOTING			SHEET 4 OF 4

## Notes



## *Wisconsin Department of Transportation*

Dedicated people creating transportation solutions  
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>