

LAX JANUARY 2014

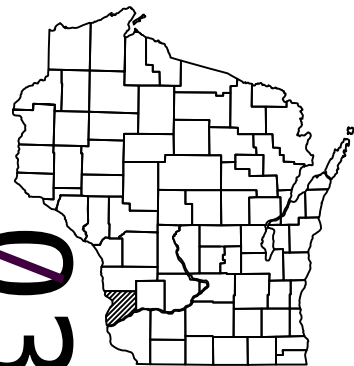
PROJECT ID: 5783-03-71

WITH:

COUNTY: CRAWFORD COUNTY

| ORDER OF SHEETS |                              |  |
|-----------------|------------------------------|--|
| Section No. 1   | Title                        |  |
| Section No. 2   | Typical Sections and Details |  |
| Section No. 3   | Estimate of Quantities       |  |
| Section No. 3   | Miscellaneous Quantities     |  |
| Section No. 4   | Right of Way Plat            |  |
| Section No. 5   | Plan and Profile             |  |
| Section No. 6   | Standard Detail Drawings     |  |
| Section No. 7   | Sign Plates                  |  |
| Section No. 8   | Structure Plans              |  |
| Section No. 9   | Computer Earthwork Data      |  |
| Section No. 9   | Cross Sections               |  |

TOTAL SHEETS = 158



DESIGN DESIGNATION

|               |   |         |
|---------------|---|---------|
| A.A.D.T. 2014 | = | 1500    |
| A.A.D.T. 2034 | = | 1800    |
| D.H.V.        | = | 6.3     |
| D.D.          | = | 62/38   |
| T.            | = | 5.0     |
| DESIGN SPEED  | = | 55 MPH  |
| ESALS         | = | 233,600 |

CONVENTIONAL SYMBOLS

| PLAN                           |  |
|--------------------------------|--|
| CORPORATE LIMITS               |  |
| PROPERTY LINE                  |  |
| LOT LINE                       |  |
| LIMITED HIGHWAY EASEMENT       |  |
| EXISTING RIGHT OF WAY          |  |
| PROPOSED OR NEW R/W LINE       |  |
| SLOPE INTERCEPT                |  |
| REFERENCE LINE                 |  |
| EXISTING CULVERT               |  |
| PROPOSED CULVERT (Box or Pipe) |  |
| COMBUSTIBLE FLUIDS             |  |
| MARSH AREA                     |  |
| WOODED OR SHRUB AREA           |  |

| PROFILE                                     |  |
|---|--|
| GRADE LINE                                  |  |
| ORIGINAL GROUND                             |  |
| MARSH OR ROCK PROFILE (To be noted as such) |  |
| SPECIAL DITCH                               |  |
| GRADE ELEVATION                             |  |
| CULVERT (Profile View)                      |  |
| UTILITIES                                   |  |
| ELECTRIC                                    |  |
| FIBER OPTIC                                 |  |
| GAS   |  |
| SANITARY SEWER                              |  |
| STORM SEWER                                 |  |
| TELEPHONE                                   |  |
| WATER                                       |  |
| UTILITY PEDESTAL                            |  |
| POWER POLE                                  |  |
| TELEPHONE POLE                              |  |

|  |           |
|--|-----------|
|  | ROCK      |
|  | LABEL     |
|  | ELEVATION |
|  | E         |
|  | FO        |
|  | G         |
|  | SAN       |
|  | SS        |
|  | T         |
|  | W         |
|  | UT        |
|  | PP        |
|  | TP        |

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

WAUZEKA - SOLDIERS GROVE

DELLAMATER HOLLOW CREEK B-12-0079

STH 131

CRAWFORD COUNTY

| STATE PROJECT NUMBER |
|----------------------|
| 5783-03-71           |

BEGIN PROJECT STA 8+62.21  
X=396120.891  
Y=219752.621

START CONSTRUCTION  
STA 8+62.21

STRUCTURE B-12-137  
STA 8+93.86 - 11+06.06

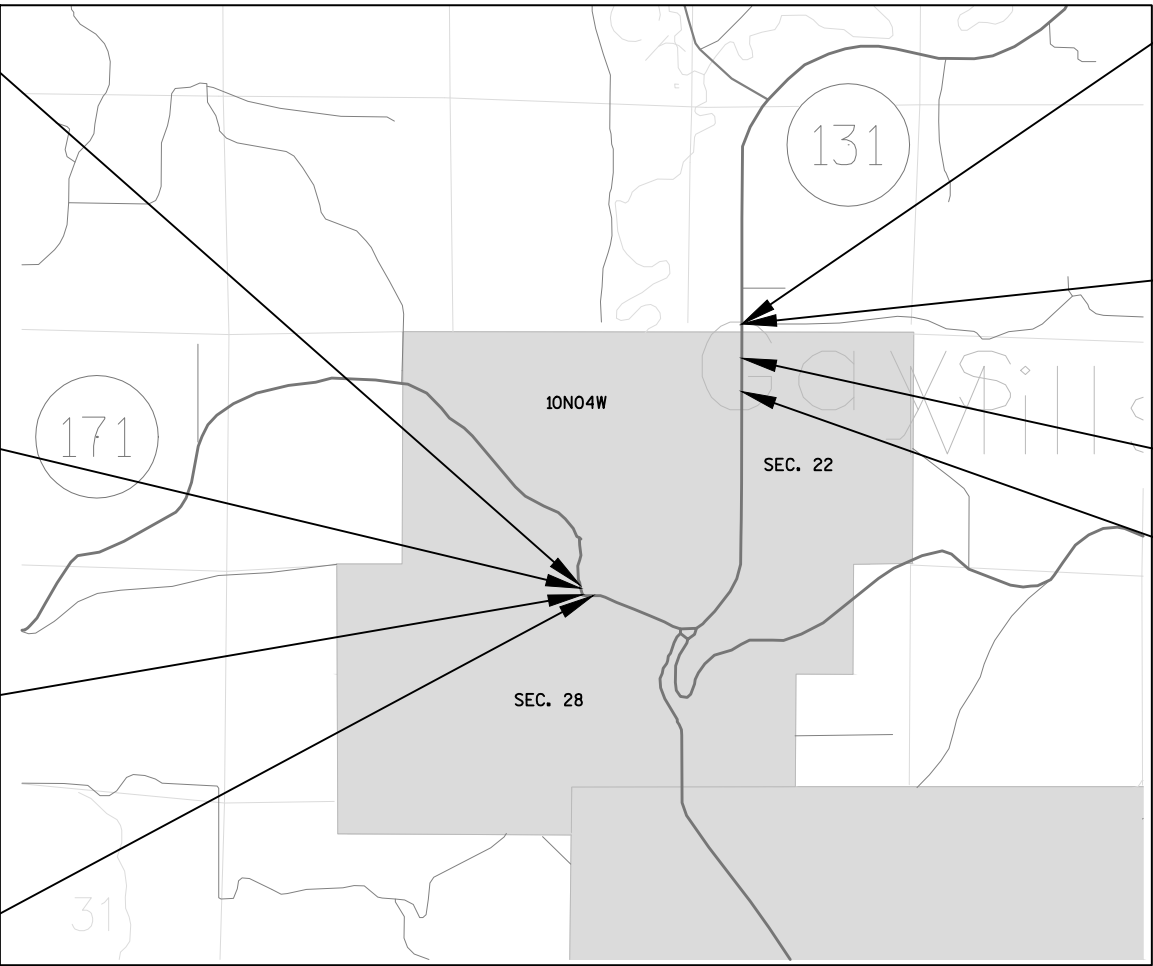
END CONSTRUCTION  
STA 11+33.44

END PROJECT  
STA. 128+00

END CONSTRUCTION  
STA 156+40

STRUCTURE B-12-0079  
STA 120+05 - 120+46.36

START CONSTRUCTION STA 115+00  
X=399765.646  
Y=224451.154



LAYOUT  
SCALE 0 1 Mi.

B-12-137 LENGTH OF STH 171 CENTERLINE = 0.051 MI.  
B-12-079 LENGTH OF STH 131 CENTERLINE = 0.246 MI.  
TOTAL NET PROJECT CENTERLINE LENGTH = 0.297 MI.

| STATE PROJECT | FEDERAL PROJECT |          |
|---------------|-----------------|----------|
|               | PROJECT         | CONTRACT |
| 5783-03-71    | —               | —        |
|               |                 |          |
|               |                 |          |
|               |                 |          |

| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |                                   |
|--|-----------------------------------|
| PREPARED BY  |                                   |
| Surveyor   | THOMAS OLDENBURG                  |
| Designer   | REINY YAHNKE                      |
| Project Manager                                    | STEPHEN FLOTTMEYER                |
| Regional Examiner                                  |                                   |
| Regional Supervisor                                |                                   |
| C.O. Examiner                                      |                                   |
| APPROVED FOR THE DEPARTMENT                        |                                   |
| DATE: 07/31/13                                     | Stephen A. Flottmeyer (Signature) |
| E  |                                   |

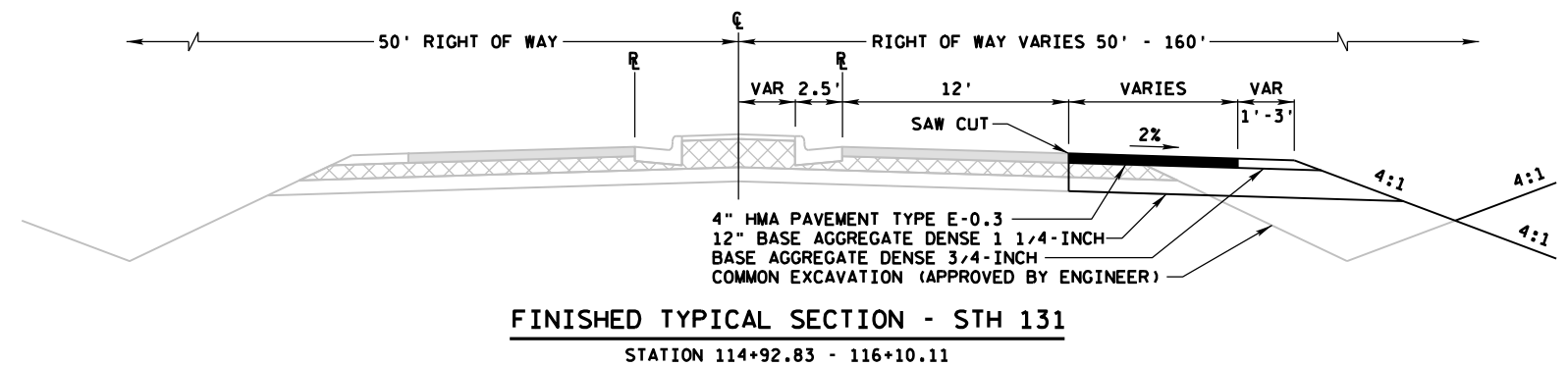
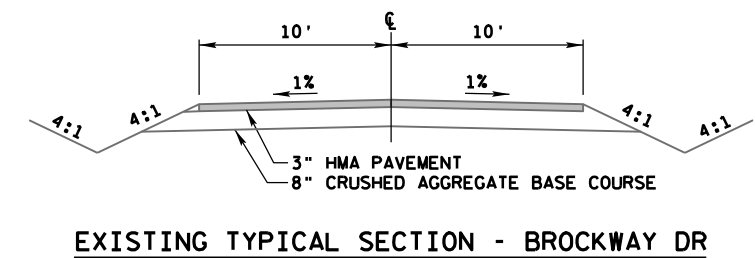
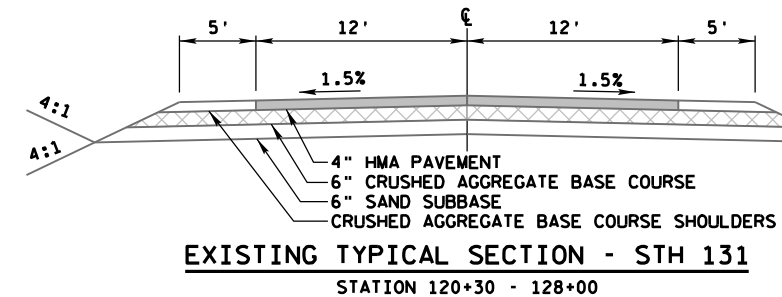
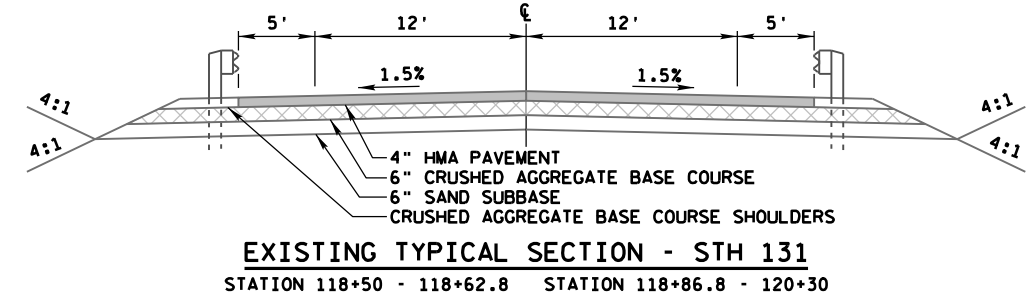
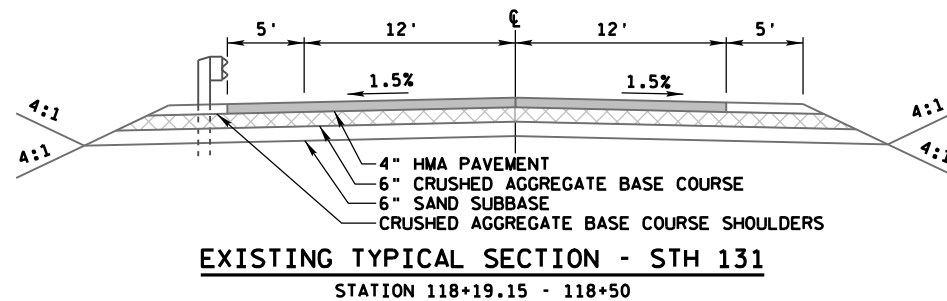
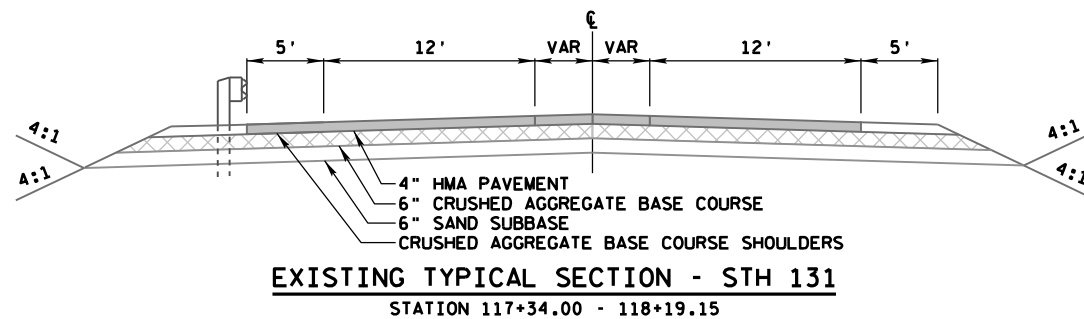
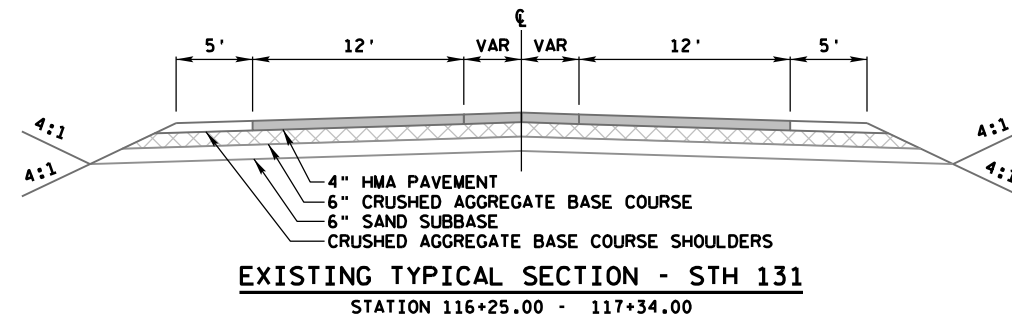
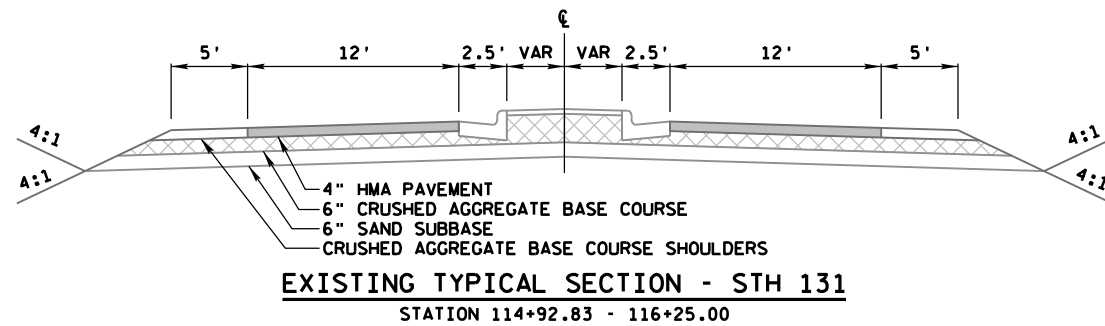
GENERAL NOTES

- CURVE DATA IS BASED ON ARC DEFINITION.
- LOCATION OF UNDERGROUND UTILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.
- CROSS SLOPES AS SHOWN ON THE TYPICAL SECTION WILL VARY AT THE INTERSECTIONS. SEE DETAIL SHEETS AND CROSS SECTIONS FOR SLOPES AND GRADES.
- ALL RADII ARE MEASURED TO EDGE OF PAVEMENT OR FLAG OF CURB UNLESS OTHERWISE SHOWN OR NOTED ON THE PLAN.
- EXPANSION JOINTS TO BE CONSTRUCTED AT ALL RADIUS POINTS IN CURB AND GUTTER OR AT LOCATIONS SHOWN ON THE PLAN.
- NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.
- WHEN PORTIONS OF EXISTING ASPHALTIC SURFACES ARE TO BE REMOVED TO ACCOMMODATE NEW CONSTRUCTION, THE LINE OF SUCH REMOVAL SHALL BE NEATLY DELINEATED WITH A SAW CUT JOINT THROUGH THE ASPHALTIC SURFACE SO THAT REMOVAL OF THE ASPHALT SHALL BE ACCOMPLISHED WITHOUT DAMAGE TO REMAINING PORTIONS. THE LOCATION OF SAW JOINTS AND THE AMOUNT REMOVED AT SIDE ROADS WILL BE DETERMINED IN THE FIELD BY THE ENGINEER.
- REMOVE EXISTING OLD CULVERTS AS SHOWN ON THE PLANS.
- PAVEMENT REMOVAL WILL BE TO THE NEAREST JOINT OR A SAWED EDGE WILL BE REQUIRED AS DIRECTED BY THE ENGINEER.
- ALL NEW CONCRETE STORM SEWER PIPE JOINTS REQUIRE ANNULAR RUBBER GASKETS.
- DISTURBED AREAS WITHIN THE RIGHT OF WAY ARE TO BE TOPSOILED, FERTILIZED, SEEDED, AND MULCHED AS DIRECTED BY THE ENGINEER.
- TOPSOIL OR SALVAGED TOPSOIL WHERE REQUIRED, IS TO BE PLACED ON ALL CUT AND FILL SLOPES TO AN APPROXIMATE DEPTH OF 4 INCHES AT THE TIME OF PLACING.
- IN THE PERFORMANCE OF THE WORK UNDER THE ITEM "MULCHING", ALL AREAS SEEDED AND FERTILIZED SHALL BE MULCHED AS DIRECTED BY THE ENGINEER.
- CONTRACTOR SHALL MAINTAIN ACCESS TO ALL DRIVEWAYS AT ALL TIMES EXCEPT WHEN PIPE LAYING OPERATIONS REQUIRE THE DRIVEWAY TO BE CLOSED. ACCESS TO DRIVEWAY SHALL BE RE-ESTABLISHED IMMEDIATELY AFTER PIPE IN DRIVEWAY AREA IS INSTALLED. ACCESS SHALL BE PROVIDED DURING ALL NON-WORKING HOURS.
- THE CONTRACOR'S PAVING OPERATIONS SHALL BE CONSISTENT WITH THE PLAN TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING, TURNING, PASSING OR PARKING LANE.
- THE EXACT LOCATION OF ACCESS POINTS SHALL BE DETERMINED IN THE FIELD BY THE ENGINEER, EXCEPT FOR THE CONTROLLED LOCATIONS SHOWN ON THE PLAT.
- THE EXACT LOCATION OF PRIVATE ENTRANCES IS TO BE DETERMINED IN THE FIELD BY THE ENGINEER, EXCEPT FOR THE CONTROLLED LOCATIONS SHOWN ON THE PLAT.
- EASEMENTS FOR P.E. AND F.E. CONSTRUCTION HAVE BEEN OBTAINED.
- WHEN THE QUANTITIES OF ASPHALTIC SURFACE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OF THICKNESS OF THE MATERIAL THAT IS SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.
- THE RATE OF APPLICATION FOR TACK COAT IS COMPUTED AT 0.025 GAL/SY.
- ASPHALTIC SURFACE WEIGHT CALCULATIONS ARE BASED ON 112 LB/SY/IN
- 4" HMA PAVEMENT SHALL BE PLACED IN TWO LAYERS. THE 12.5mm GRADATION MAY BE USED FOR BOTH LAYERS.
- MATCH NEW CONCRETE PAVEMENT CONTRACTION JOINTS WITH EXISTING JOINTS
- THE COST OF CONNECTING CULVERT PIPE OR STORM SEWER TO EXISTING DRAINAGE STRUCTURES SHALL BE INCIDENTAL TO THE COST OF THE INSTALLING THE CULVERT OR STORM SEWER.
- COORDINATES AND BEARINGS REFERENCED IN THE PLAN ARE IN A WISCONSIN COUNTY COORDINATE SYSTEM, CRAWFORD COUNTY.
- PLAN ELEVATIONS: NORTH AMERICAN VERTICAL DATUM 1988 (1991) ADJUSTMENT
- THE CONTRACTOR IS TO WORK WITH UTMOST CARE AND PROTECT ALL SURVEY MARKERS AND SHALL BE RESPONSIBLE FOR REMONUMENTATION IF NECESSARY.
- THE CONTRACTOR SHALL MAINTIAN ACCESS TO ALL FIRE HYDRANTS, WATER AND GAS VALVES AND ALL SEWER, WATER AND UTILITY MANHOLES.
- THE ENGINEER SHALL CONFIRM THE LOCATION OF EROSION CONTROL ITEMS. ALL EROSION CONTROL MEASURES SHALL BE MAINTAINED UNTIL SUCH TIME AS THE ENGINEER DETERMINES THE MEASURES ARE NO LONGER NECESSARY. AT THAT TIME, THE CONTRACTOR SHALL REMOVE THE TEMPORARY EROSION CONTROL ITEM(S).
- NO EQUIPMENT OR MATERIALS SHALL BE STORED OR IMPACT ANY WETLANDS OR WATERWAYS.
- TEMPORARY BRIDGE, FOR A PROJECT WITH A TEMPORARY BRIDGE, DESIGN THE TEMPORARY BRIDGE WITH A 25:1 RATIO OF SPAN LENGTH TO TOTAL DEPTH OF SUPERSTRUCTURE (DECK PLUS STEEL BEAM). THE SUPERSTRUCTURE CAN ALSO BE DETERMINED BY THE FOLLOWING FORMULA.  
 $D = 1.0 + 0.04(S-25)^*$   
WHERE: D IS THE REQUIRED TOTAL SUPERSTRUCTURE DEPTH IN FEET (DECK + STEEL BEAM)

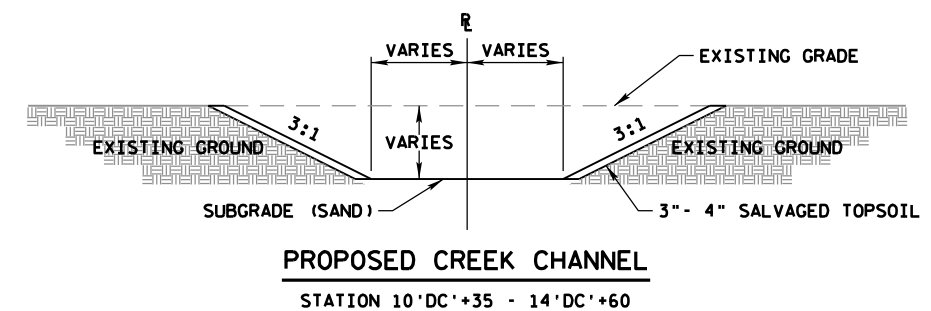
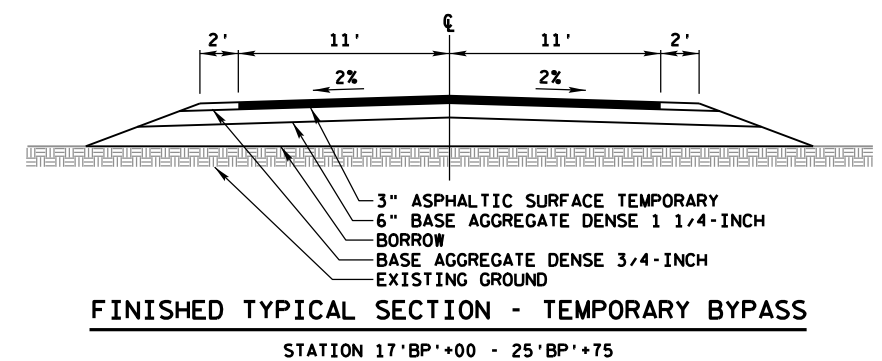
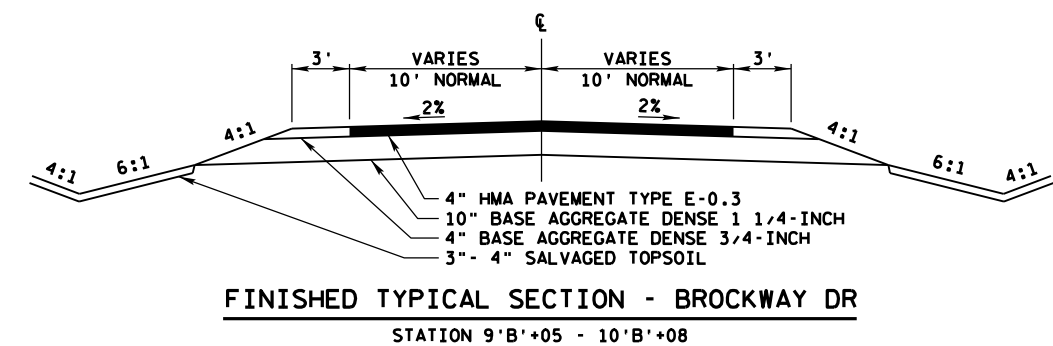
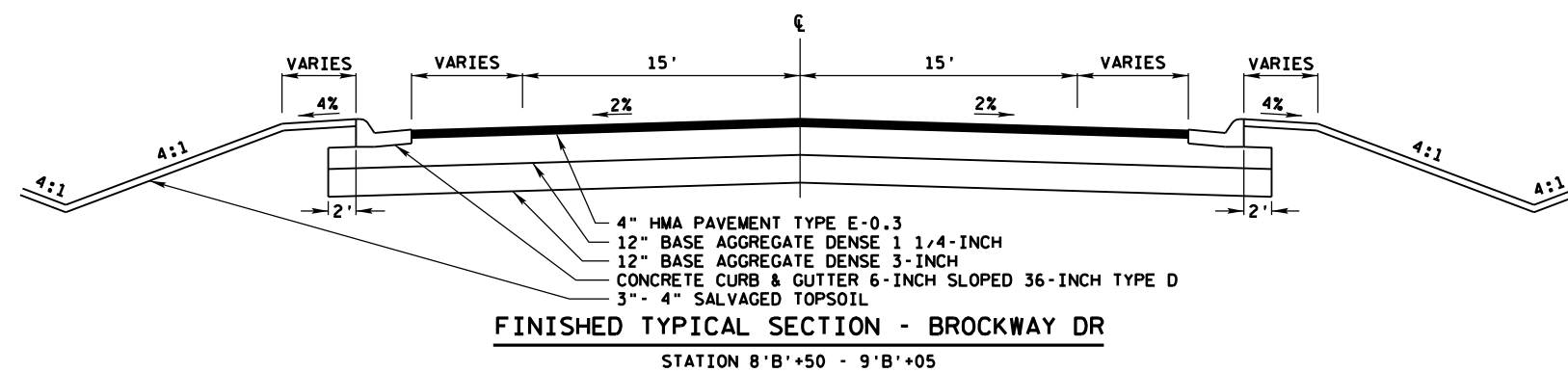
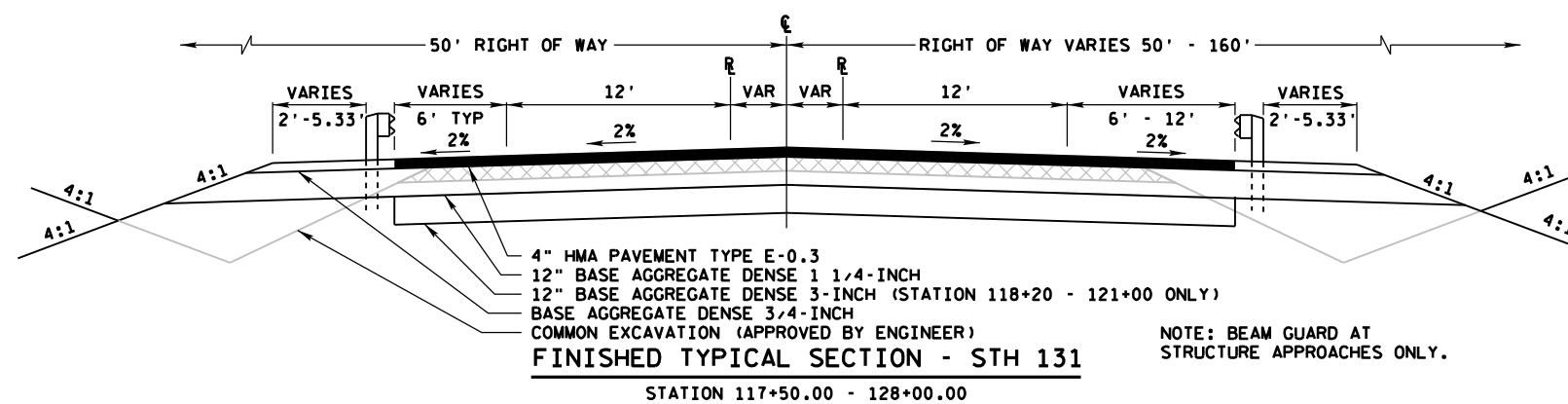
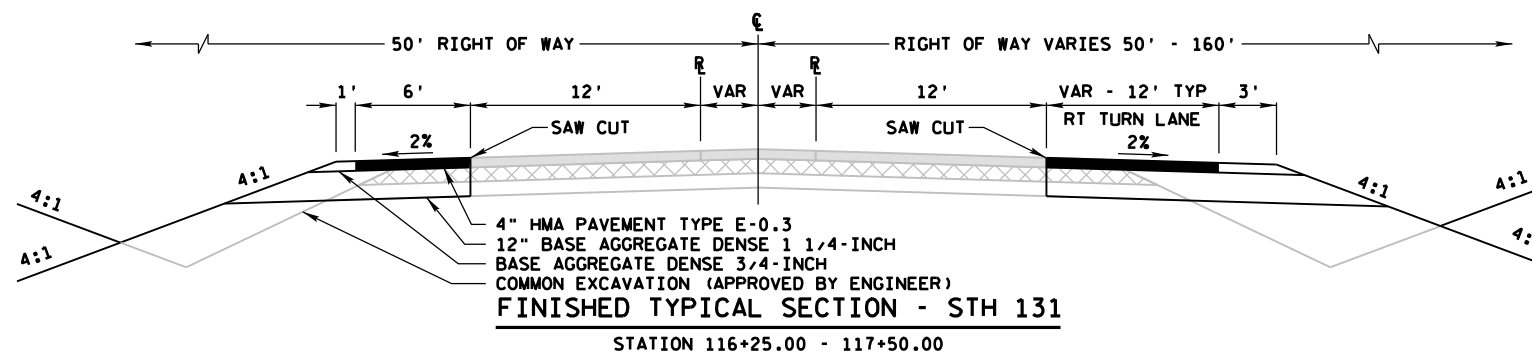
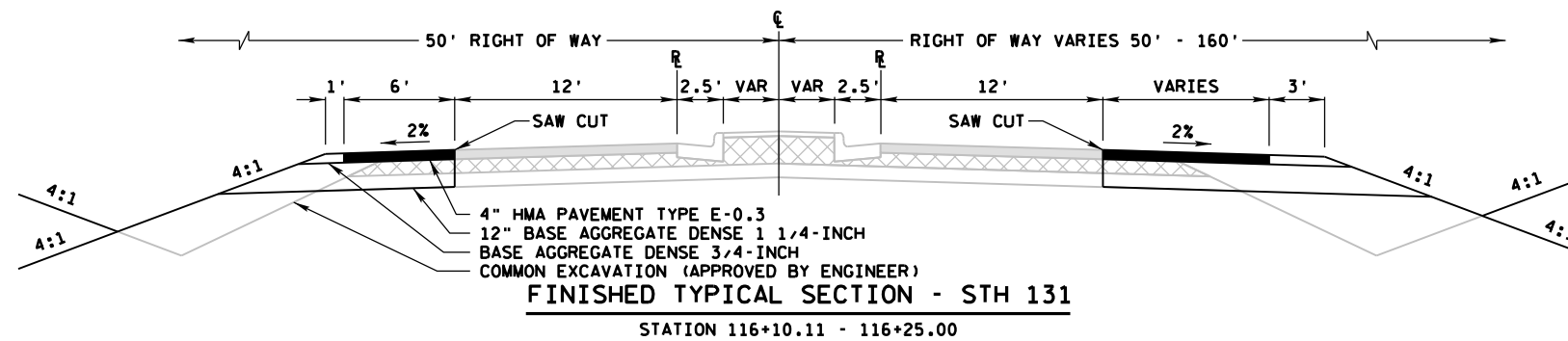
STANDARD ABBREVIATIONS

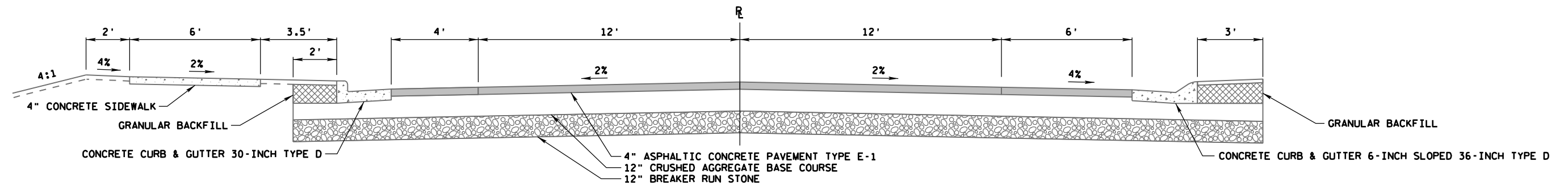
|           |                           |         |                             |
|-----------|---------------------------|---------|-----------------------------|
| AC.       | ACRE                      | MAX.    | MAXIMUM                     |
| AGG.      | AGGREGATE                 | MGAL    | 1000 GALLONS                |
| AH        | AHEAD                     | MIN.    | MINIMUM                     |
| <         | ANGLE                     | N.C.    | NORMAL CROWN OR NO CHANGE   |
| AE, AEW   | APRON ENDWALL             | N       | NORTH                       |
| ASPH.     | ASPHALTIC                 | NO.     | NUMBER                      |
| A.D.T.    | AVERAGE DAILY TRAFFIC     | PAV'T   | PAVEMENT                    |
| B.F.      | BACK FACE                 | P.L.E.  | PERMANENT LIMITED EASEMENT  |
| BK.       | BACK                      | P.C.    | POINT OF CURVATURE          |
| BEG.      | BEGIN                     | P.I.    | POINT OF INTERSECTION       |
| B.M.      | BENCH MARK                | P.T.    | POINT OF TANGENCY           |
| C/L       | CENTER LINE               | V.P.C.  | VERTICAL POINT OF CURVATURE |
|           |                           |         | VERTICAL POINT OF           |
| D         | CENTRAL ANGLE OR DELTA    | V.P.I.  | INTERSECTION                |
|           | CORRUGATED METAL CULVERT  |         |                             |
| C.M.C.P.  | PIPE                      | V.P.T.  | VERTICAL POINT OF TANGENCY  |
| C.M.P.    | CORRUGATED METAL PIPE     | PCC     | PORTLAND CEMENT CONCRETE    |
| CO.       | COUNTY                    | P.E.    | PRIVATE ENTRANCE            |
| CTH       | COUNTY TRUNK HIGHWAY      | P.L.    | PROPERTY LINE               |
| CR.       | CREEK                     | R       | RADIUS OR RANGE             |
|           | CRUSHED AGGREGATE BASE    |         |                             |
| C.A.B.C.  | COURSE                    | R/L     | REFERENCE LINE              |
|           |                           | R.C.C.P | REINFORCED CONCRETE CULVERT |
| C.Y.      | CUBIC YARD                | .       | PIPE                        |
| C.P.      | CULVERT PIPE              | RT      | RIGHT                       |
| C. & G.   | CURB AND GUTTER           | REQ'D   | REQUIRED                    |
| D         | DEGREE OF CURVE           | R.H.F.  | RIGHT HAND FORWARD          |
| D.H.V.    | DESIGN HOUR VOLUME        | R/W     | RIGHT OF WAY                |
| DIA.      | DIAMETER                  | R.      | RIVER                       |
| DISCH.    | DISCHARGE                 | RD.     | ROAD                        |
| EA        | EACH                      | SHLD.   | SHOULDER(S)                 |
| E         | EAST                      | SHR.    | SHRINKAGE                   |
| ELEC.     | ELECTRIC(AL), ELEC. CABLE | S       | SOUTH                       |
| EL.,      |                           |         |                             |
| ELEV.     | ELEVATION                 | S.F.    | SQUARE FOOT (FEET)          |
| EXC.      | EXCAVATION                | SDD     | STANDARD DETAIL DRAWING(S)  |
| F.F.      | FACE TO FACE              | STH     | STATE TRUNK HIGHWAY         |
| FERT.     | FERTILIZER                | STA.    | STATION                     |
| F.E.      | FIELD ENTRANCE            | S.E.    | SUPERELEVATION              |
| F/L, F.L. | FLOW LINE                 | S/L     | SURVEY LINE                 |
| CWT.      | HUNDRED WEIGHT            | T       | TANGENT                     |
| INL       | INLET                     | TEL.    | TELEPHONE                   |
| INTER.    | INTERSECTION              | TEMP.   | TEMPORARY                   |
| JT.       | JOINT                     | T.L.E.  | TEMPORARY LIMITED EASEMENT  |
| LT        | LEFT                      | T.O.C.  | TOP OF CURB                 |
| L.H.F.    | LEFT HAND FORWARD         | T.      | (TRUCKS) PERCENT OF         |
| L.        | LENGTH OF CURVE           | TYP.    | TYPICAL                     |
| L.F.      | LINEAR FOOT(FEET)         | UNCL.   | UNCLASSIFIED                |
| LC.       | LONG CHORD                | U.G.    | UNDERGROUND (CABLE)         |
| LS        | LUMP SUM                  | V.C.    | VERTICAL CURVE              |
| M.P.      | MARKER POST               | W       | WEST                        |



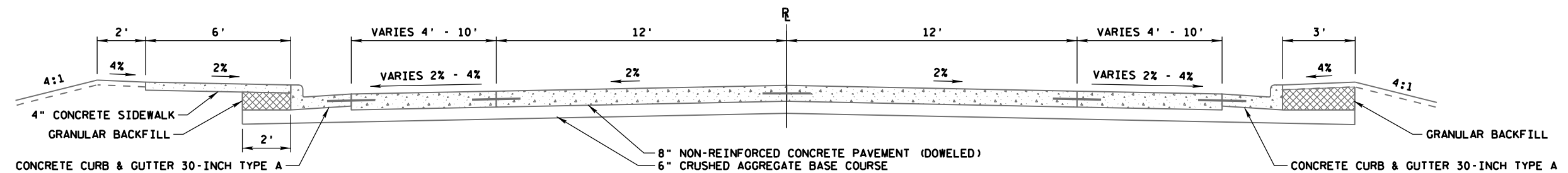




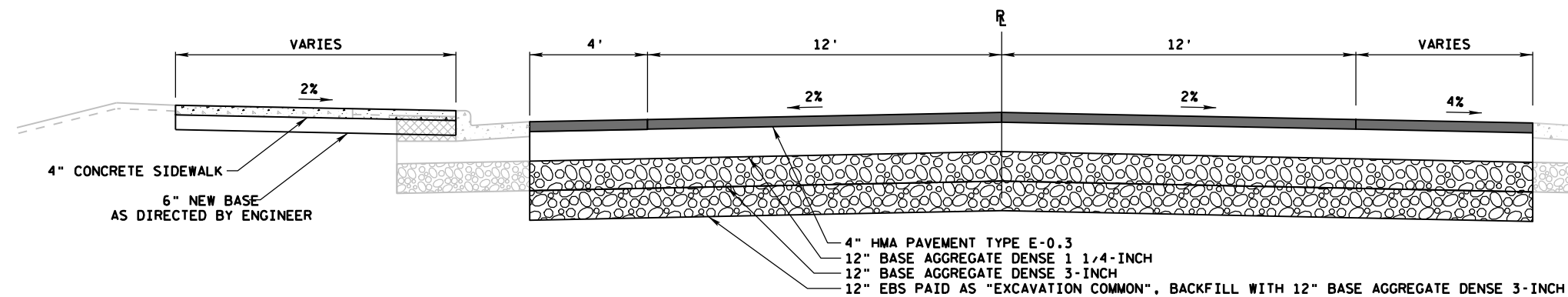




EXISTING URBAN TYPICAL SECTION - STH 171 WEST OF BRIDGE

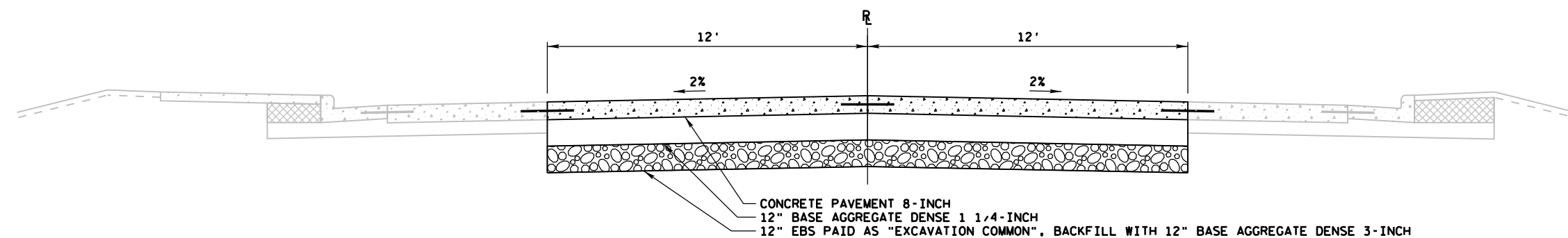


EXISTING URBAN TYPICAL SECTION - STH 171 EAST OF BRIDGE



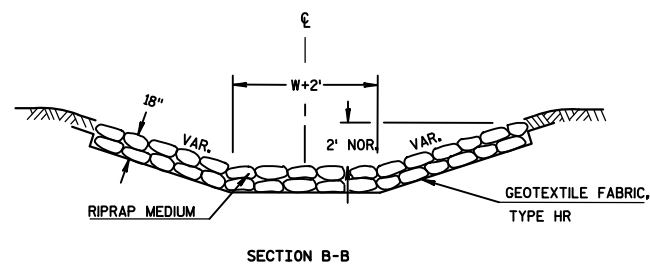
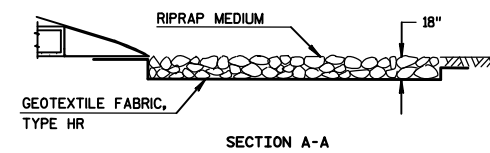
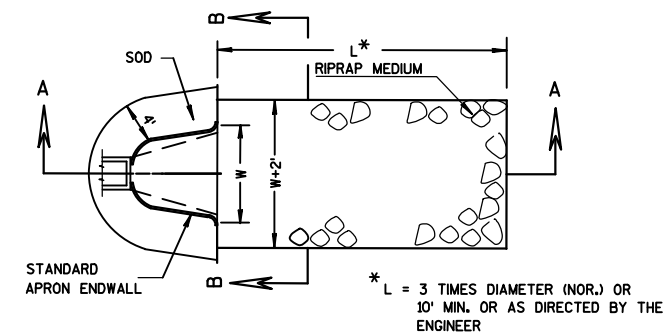
FINISHED URBAN TYPICAL SECTION - STH 171 WEST OF BRIDGE

STATION 8+69.00 TO STATION 8+93.86

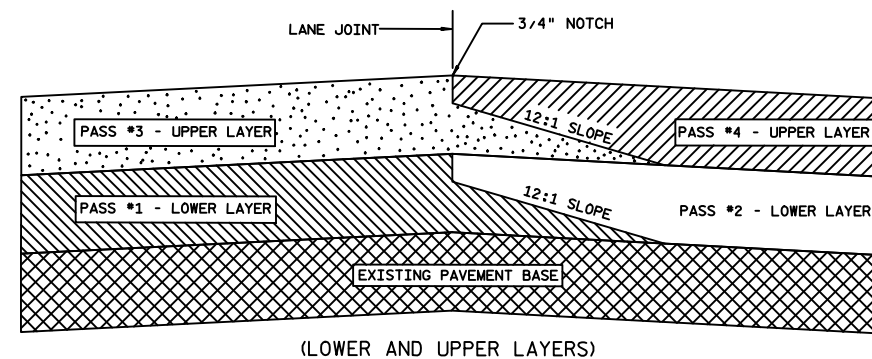


FINISHED URBAN TYPICAL SECTION - STH 171 EAST OF BRIDGE

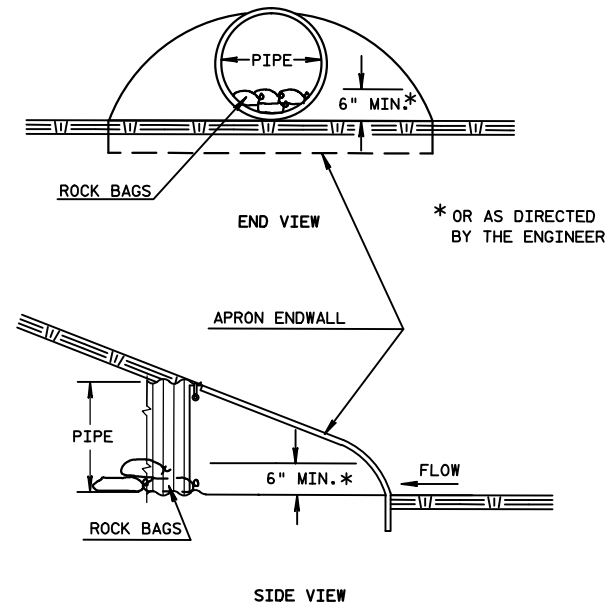
STATION 11+21.44 TO STATION 11+33.44



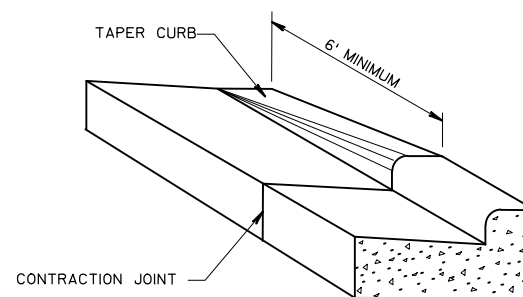
RIPRAP MEDIUM AND GEOTEXTILE FABRIC DETAIL  
AT APRON ENDWALL



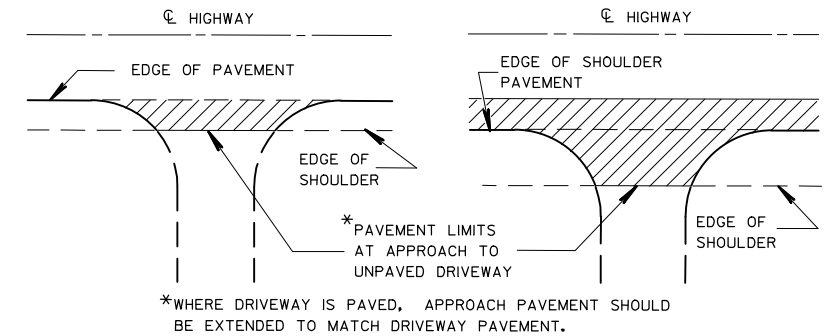
TYPICAL PAVEMENT CROSS SECTIONS OF  
TAPERED AND NOTCHED LONGITUDINAL JOINTS



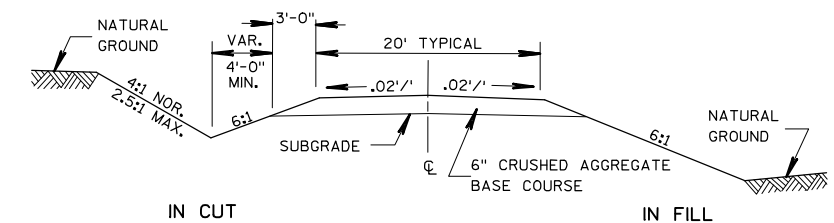
CULVERT PIPE DITCH CHECK



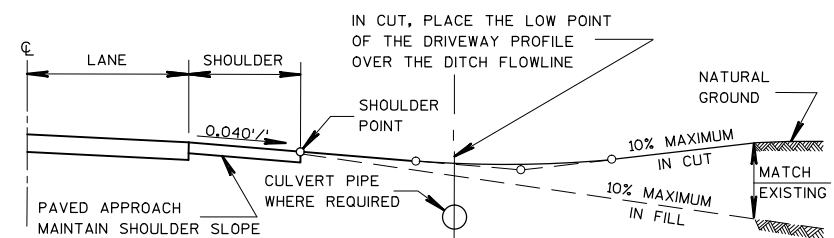
DETAIL OF CURB & GUTTER TERMINI



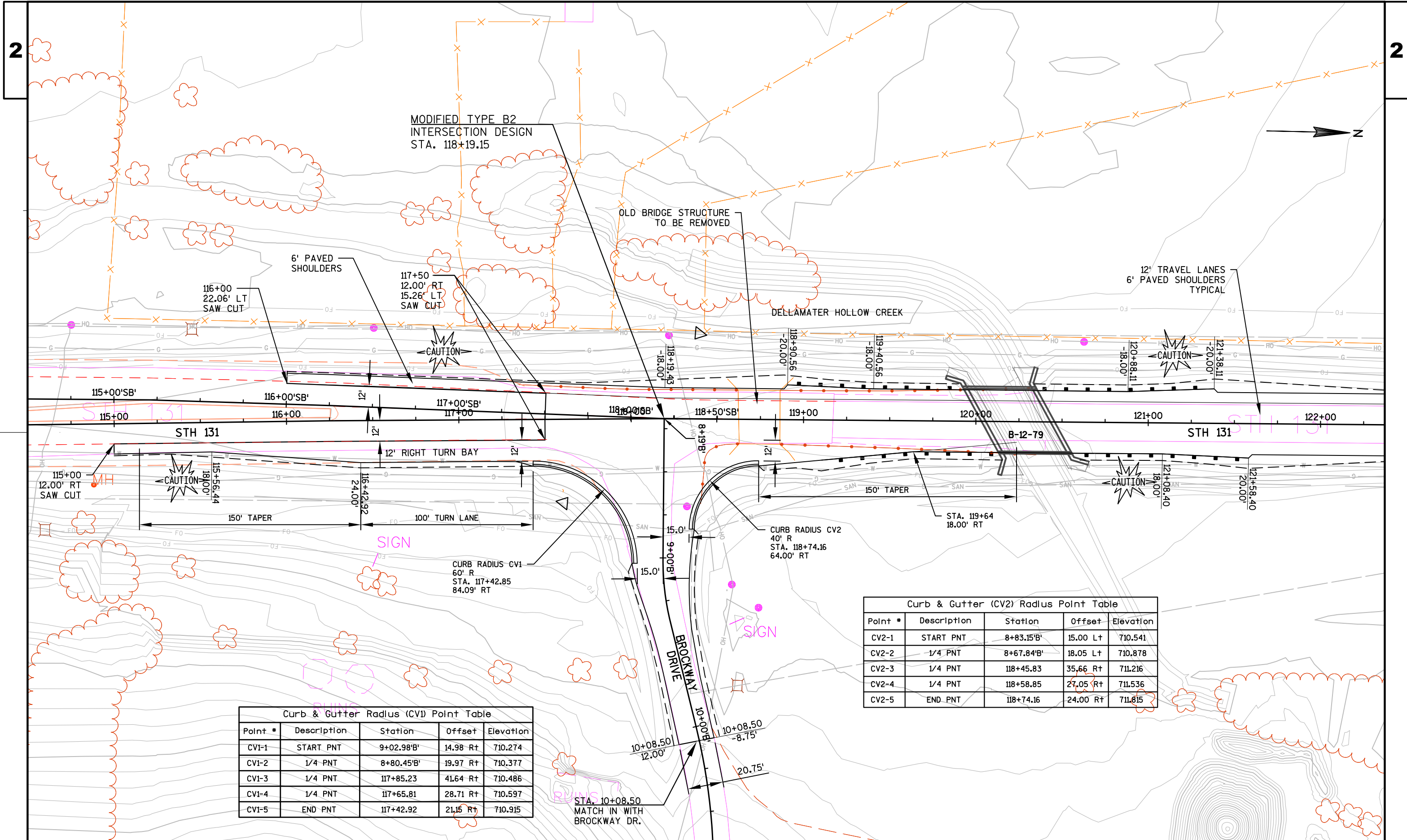
PLAN VIEW  
(PAVED SHOULDER ON HIGHWAY)  
RURAL DRIVEWAY INTERSECTION DETAIL



TYPICAL CROSS SECTION FOR PRIVATE  
DRIVE OR FIELD ENTRANCE

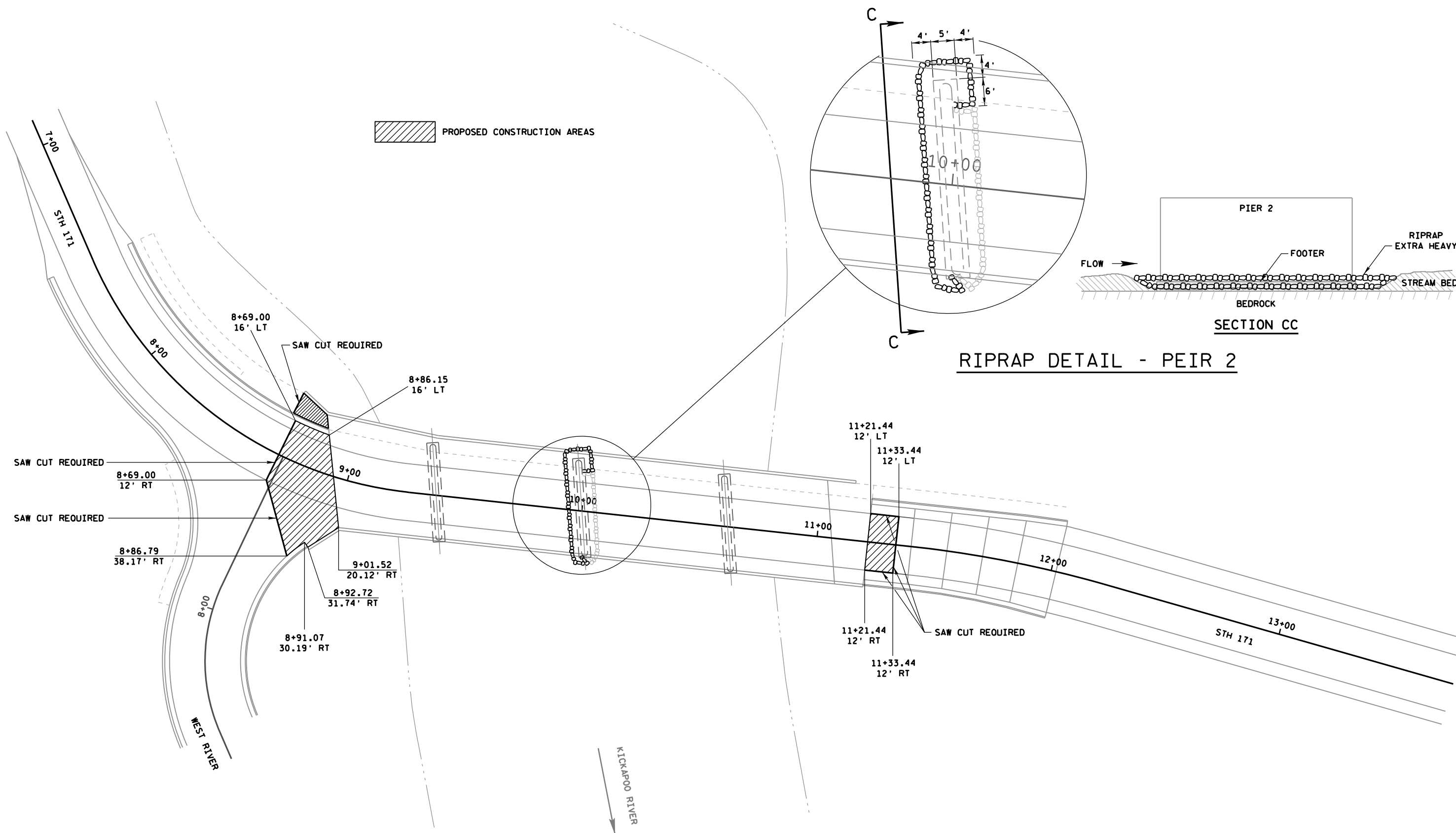


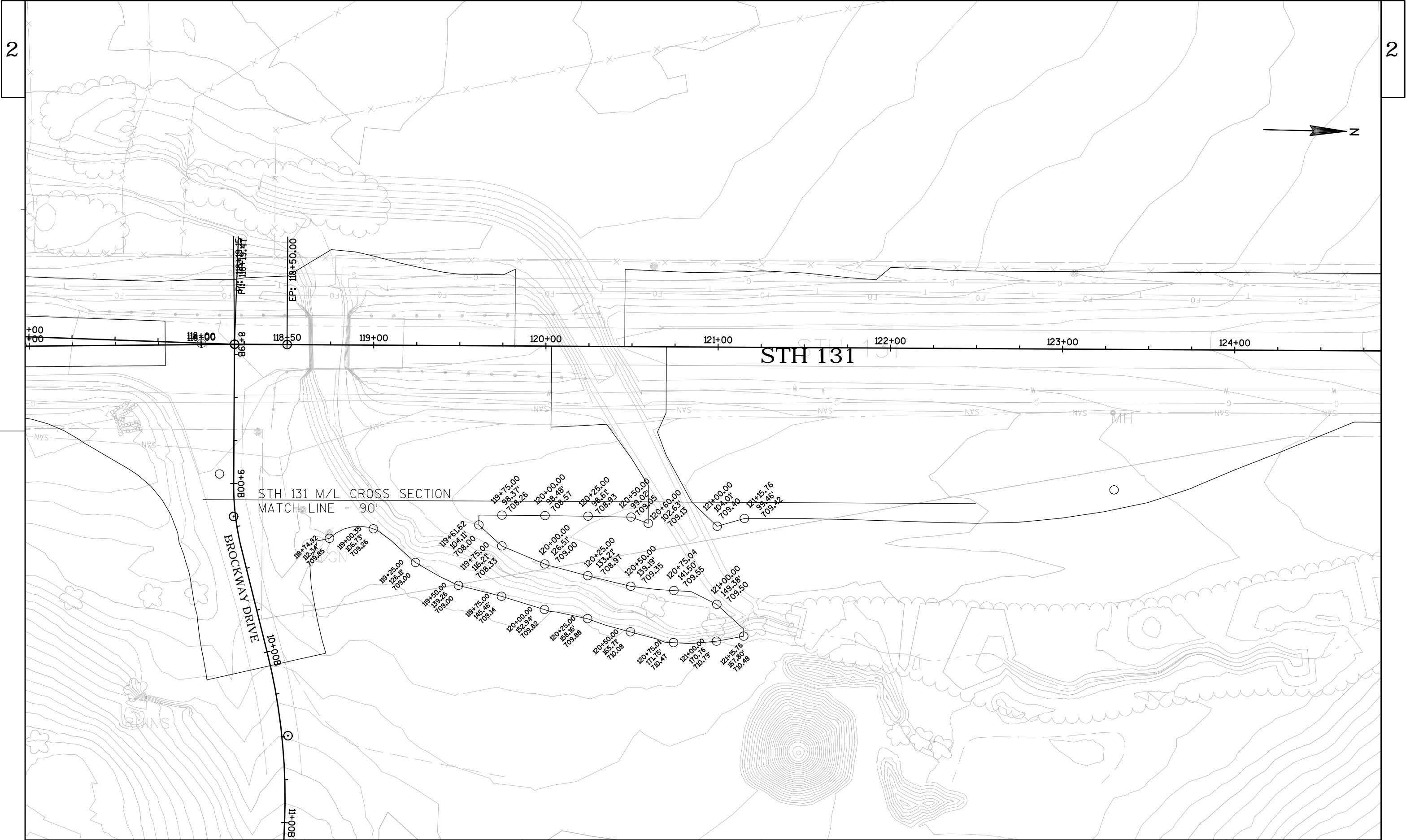
TYPICAL DRIVEWAY PROFILES



| Curb & Gutter Radius (CV1) Point Table |             |            |          |           |
|--|-------------|------------|----------|-----------|
| Point #                                | Description | Station    | Offset   | Elevation |
| CV1-1                                  | START PNT   | 9+02.98'B' | 14.98 Rt | 710.274   |
| CV1-2                                  | 1/4 PNT     | 8+80.45'B' | 19.97 Rt | 710.377   |
| CV1-3                                  | 1/4 PNT     | 117+85.23  | 41.64 Rt | 710.486   |
| CV1-4                                  | 1/4 PNT     | 117+65.81  | 28.71 Rt | 710.597   |
| CV1-5                                  | END PNT     | 117+42.92  | 21.15 Rt | 710.915   |

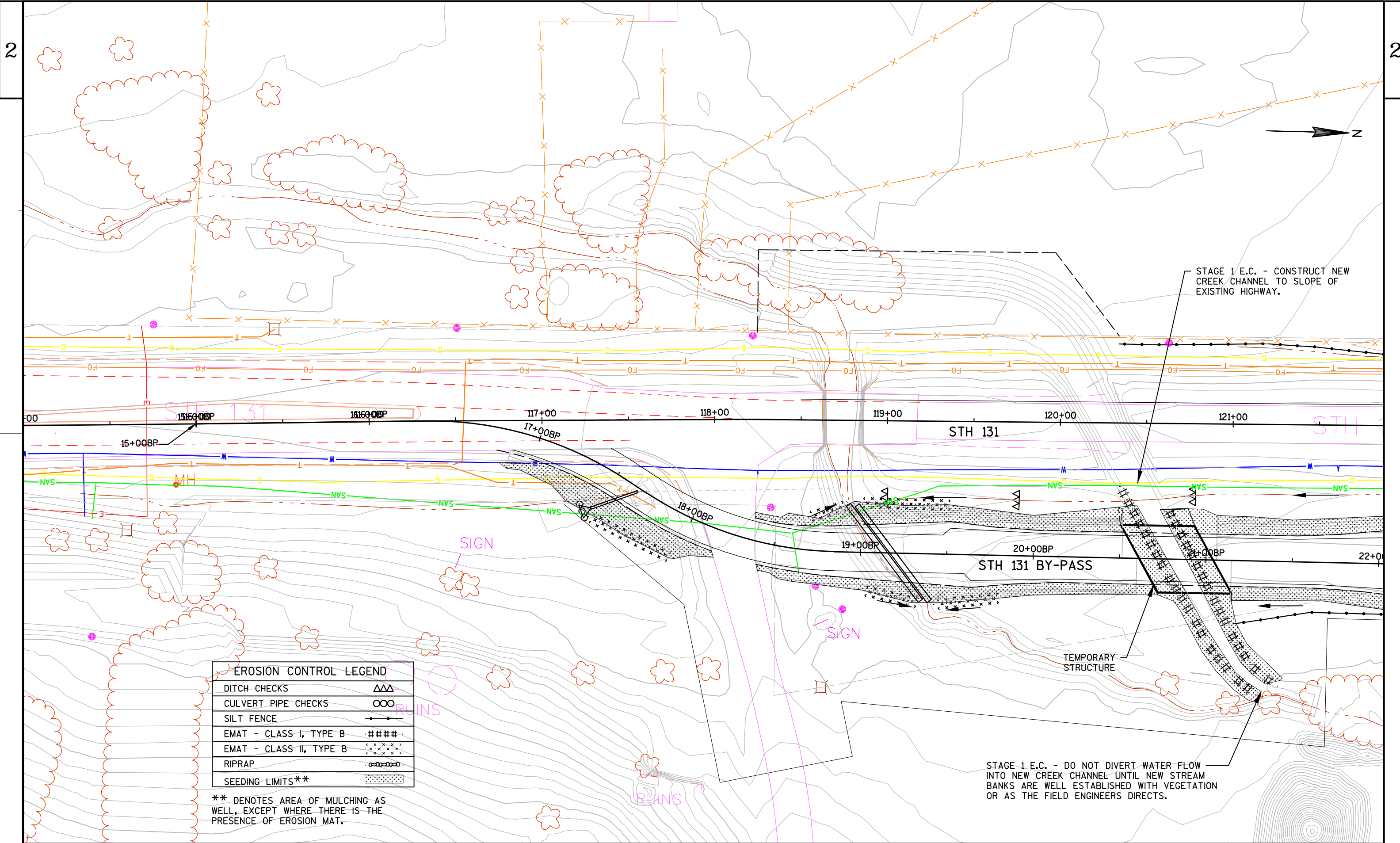
| Curb & Gutter (CV2) Radius Point Table |             |            |          |           |
|--|-------------|------------|----------|-----------|
| Point #                                | Description | Station    | Offset   | Elevation |
| CV2-1                                  | START PNT   | 8+83.15'B' | 15.00 Lt | 710.541   |
| CV2-2                                  | 1/4 PNT     | 8+67.84'B' | 18.05 Lt | 710.878   |
| CV2-3                                  | 1/4 PNT     | 118+45.83  | 35.66 Rt | 711.216   |
| CV2-4                                  | 1/4 PNT     | 118+58.85  | 27.05 Rt | 711.536   |
| CV2-5                                  | END PNT     | 118+74.16  | 24.00 Rt | 711.815   |





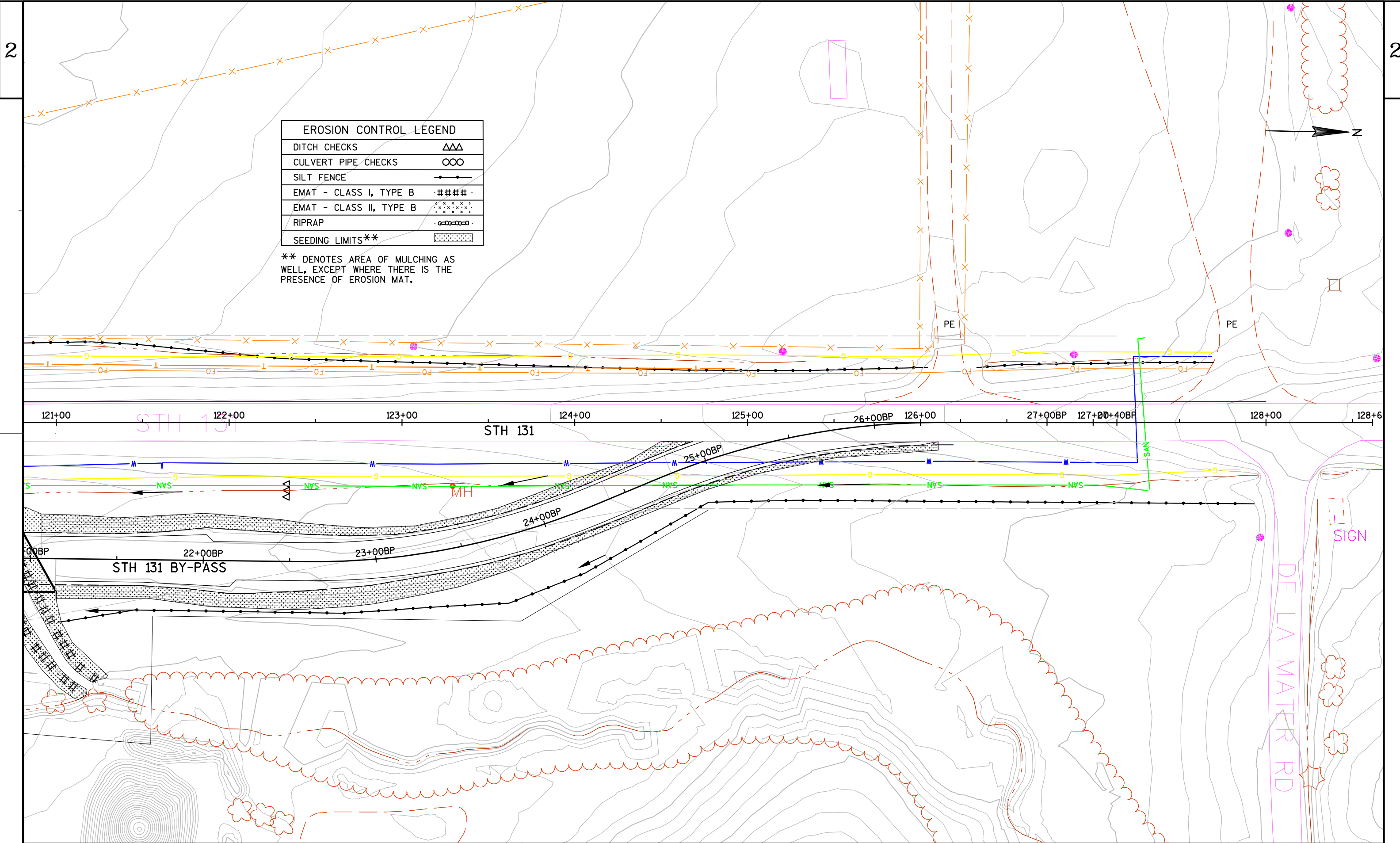
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|-----------------------|--------------|-----------------|---|-------------|---|
| PROJECT NO:5780-03-71 | HWY: STH 131 | COUNTY:CRAWFORD | PLAN: EXTENDED GRADING PLAN FROM CROSS SECTIONS | SHEET ----- | E |
|-----------------------|--------------|-----------------|---|-------------|---|





| EROSION CONTROL LEGEND  |         |
|-------------------------|---------|
| DITCH CHECKS            | △△△     |
| CULVERT PIPE CHECKS     | ○○○     |
| SILT FENCE              | —●—     |
| EMAT - CLASS I, TYPE B  | ####    |
| EMAT - CLASS II, TYPE B | ××××    |
| RIPRAP                  | —×—×—×— |
| SEEDING LIMITS**        | .....   |

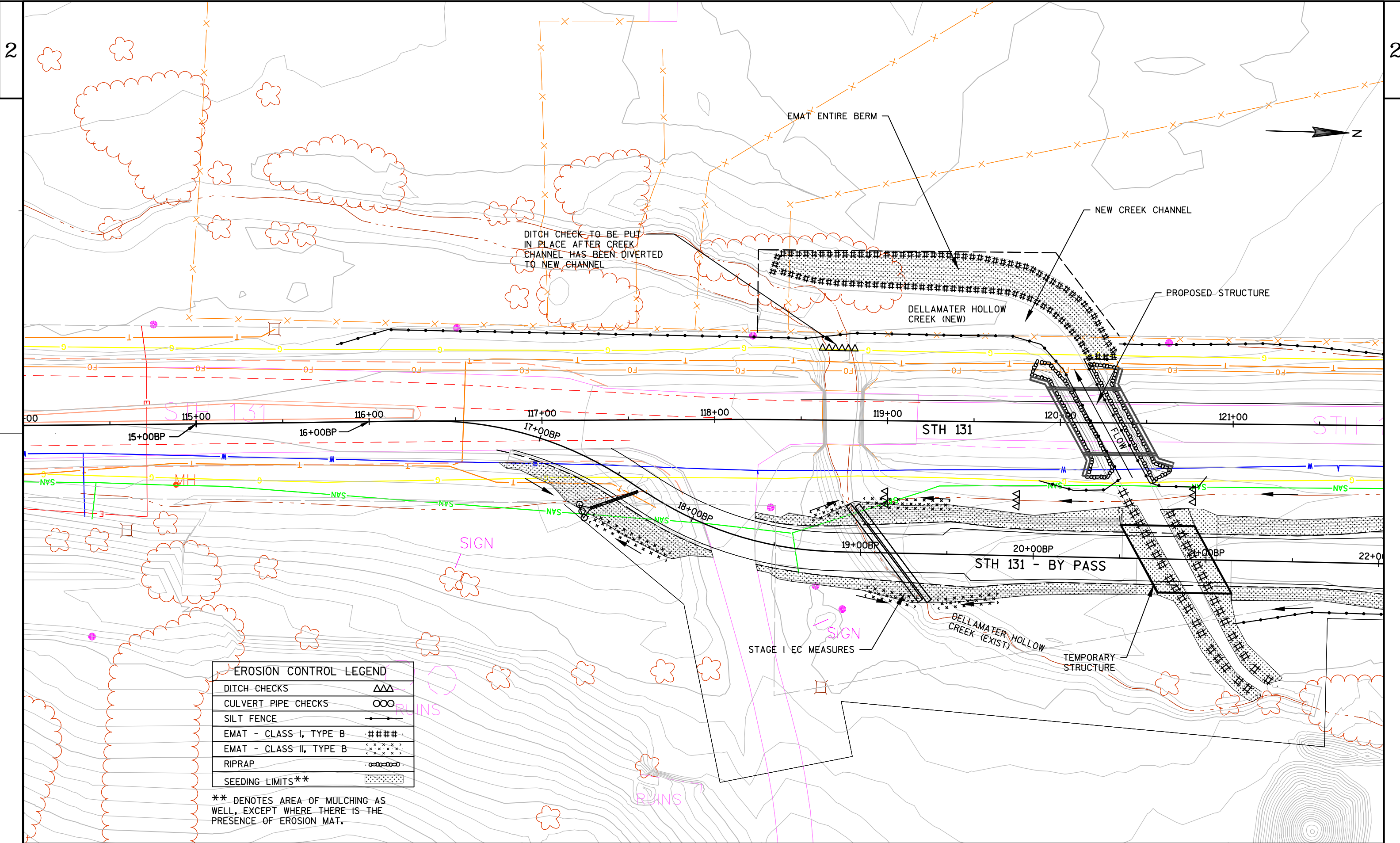
\*\* DENOTES AREA OF MULCHING AS WELL, EXCEPT WHERE THERE IS THE PRESENCE OF EROSION MAT.



| EROSION CONTROL LEGEND  |           |
|-------------------------|-----------|
| DITCH CHECKS            | △△△       |
| CULVERT PIPE CHECKS     | ○○○       |
| SILT FENCE              | —●—●—●—●— |
| EMAT - CLASS I, TYPE B  | ·####·    |
| EMAT - CLASS II, TYPE B | ·×××××·   |
| RIPRAP                  | ·□□□□·    |
| SEEDING LIMITS**        | ▨         |

\*\* DENOTES AREA OF MULCHING AS WELL, EXCEPT WHERE THERE IS THE PRESENCE OF EROSION MAT.





| EROSION CONTROL LEGEND  |       |
|-------------------------|-------|
| DITCH CHECKS            | △△△   |
| CULVERT PIPE CHECKS     | ○○○   |
| SILT FENCE              | —●—   |
| EMAT - CLASS I, TYPE B  | ####  |
| EMAT - CLASS II, TYPE B | ##### |
| RIPRAP                  | —●—●— |
| SEEDING LIMITS**        | ▨     |

\*\* DENOTES AREA OF MULCHING AS WELL, EXCEPT WHERE THERE IS THE PRESENCE OF EROSION MAT.

\*\* DENOTES AREA OF MULCHING AS WELL, EXCEPT WHERE THERE IS THE PRESENCE OF EROSION MAT.

NEW CREEK CHANNEL

STH

**SIGN**








## RUINS

E

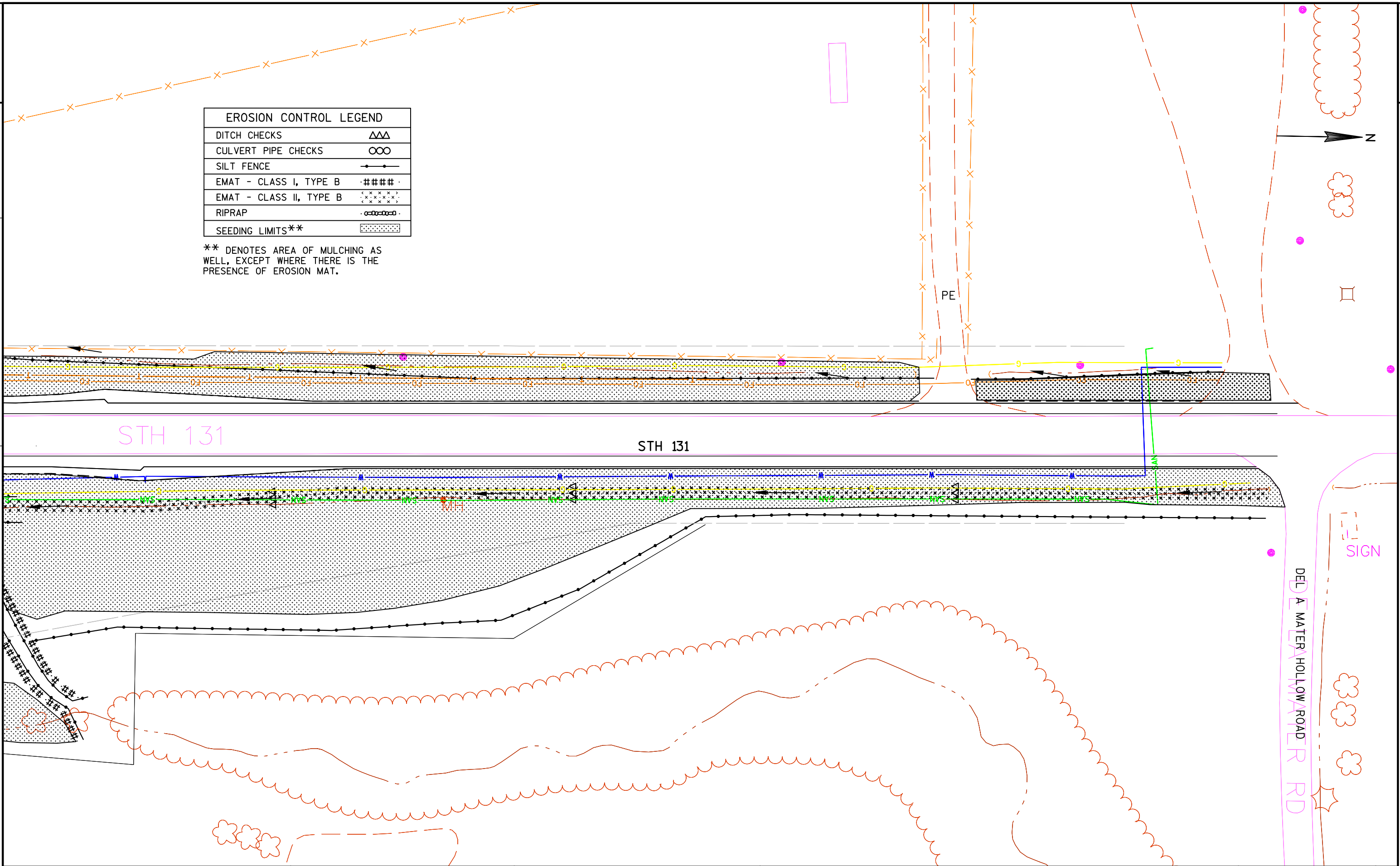


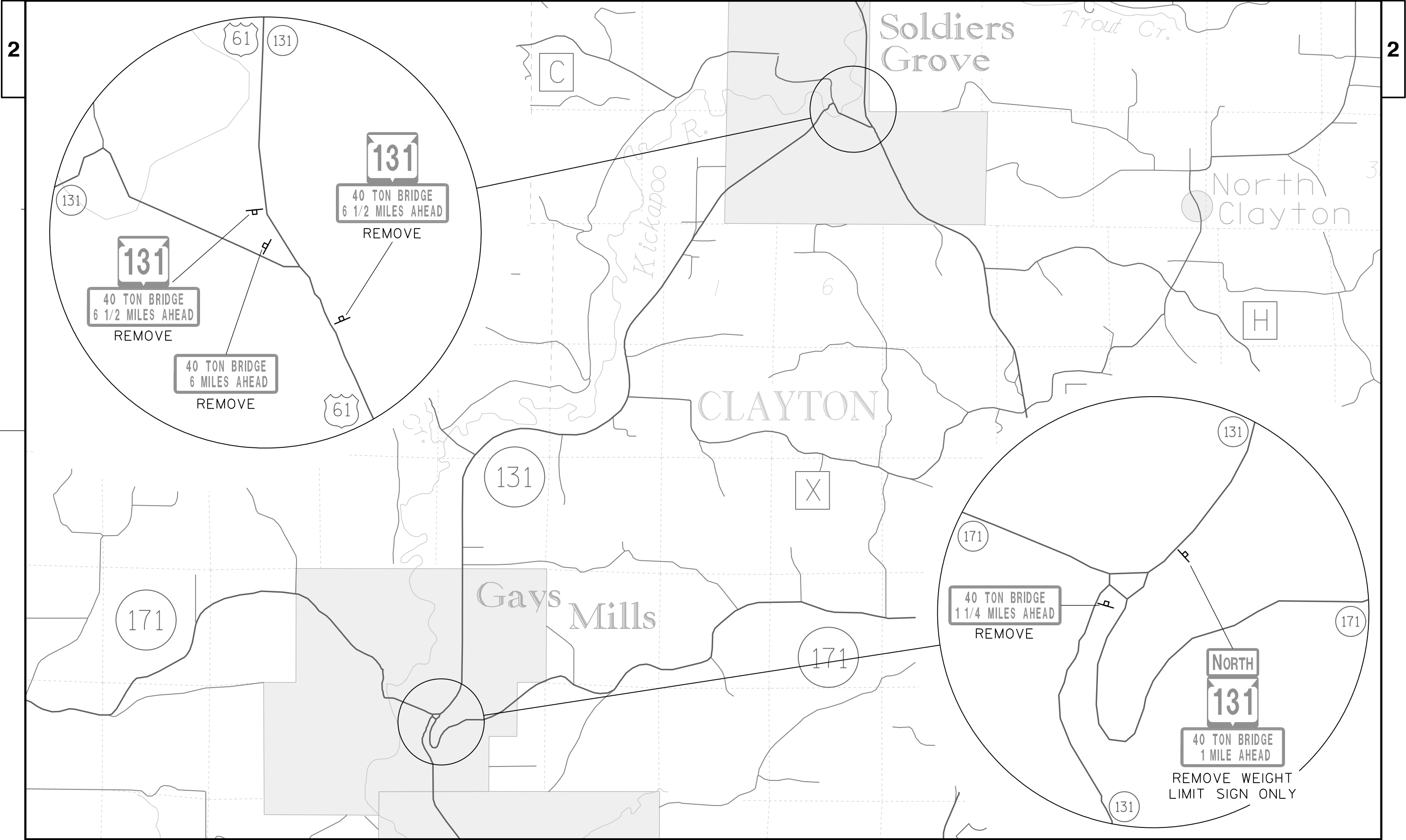
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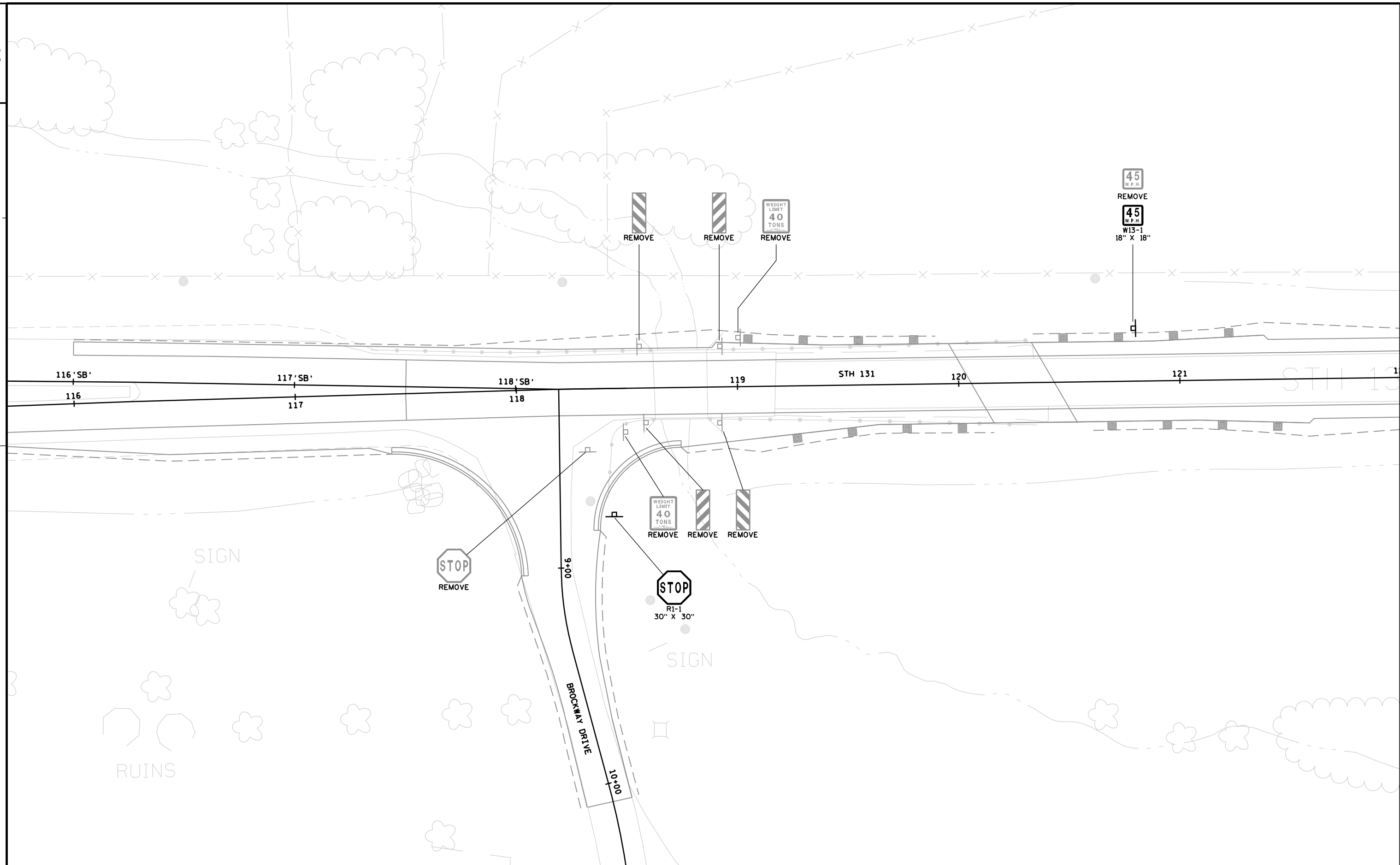
2



| EROSION CONTROL LEGEND  |   |
|-------------------------|---|
| DITCH CHECKS            |  |
| CULVERT PIPE CHECKS     |  |
| SILT FENCE              |  |
| EMAT - CLASS I, TYPE B  |  |
| EMAT - CLASS II, TYPE B |  |
| RIPRAP                  |  |
| SEEDING LIMITS**        |  |

\*\* DENOTES AREA OF MULCHING AS WELL, EXCEPT WHERE THERE IS THE PRESENCE OF EROSION MAT.



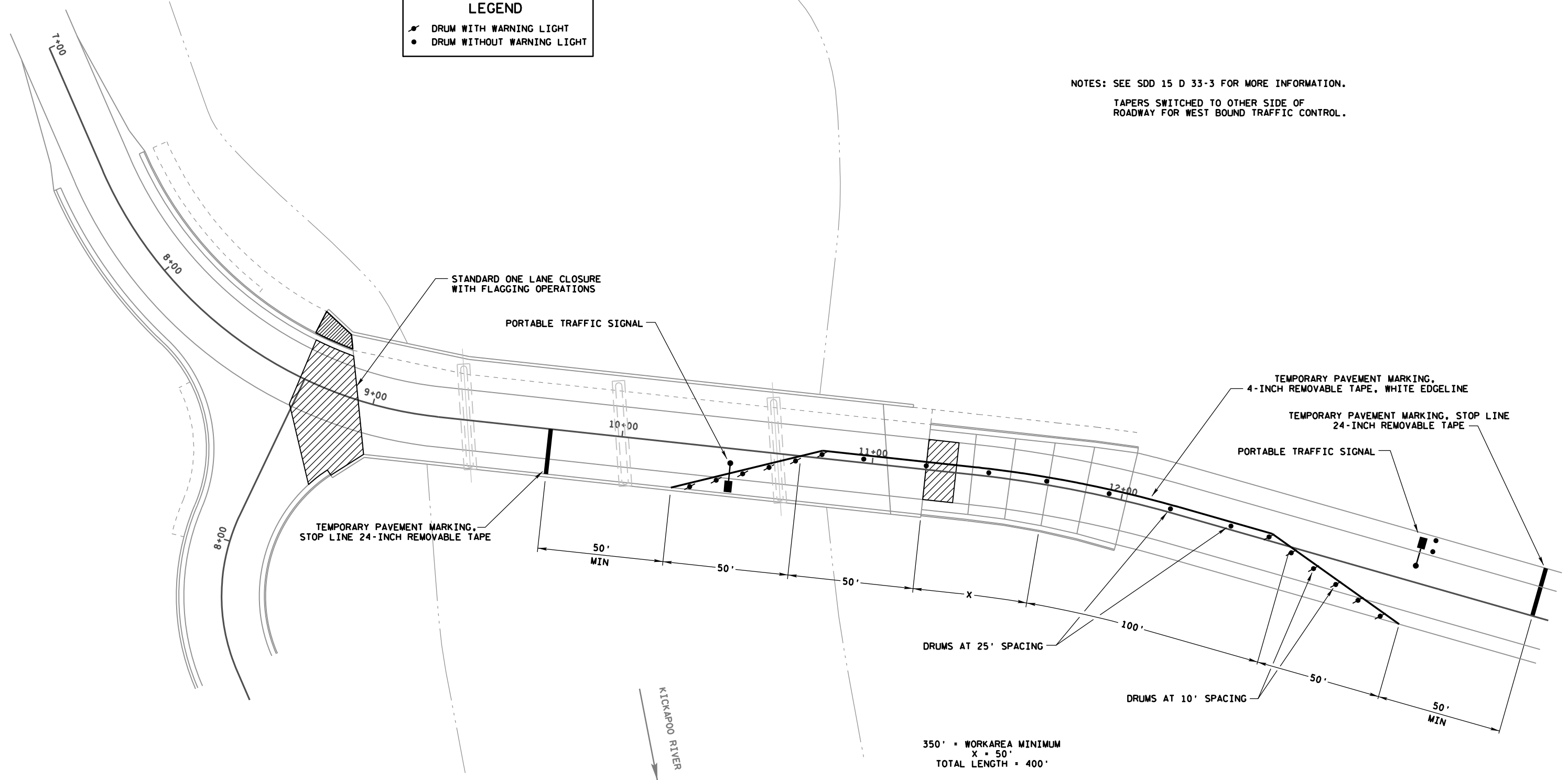




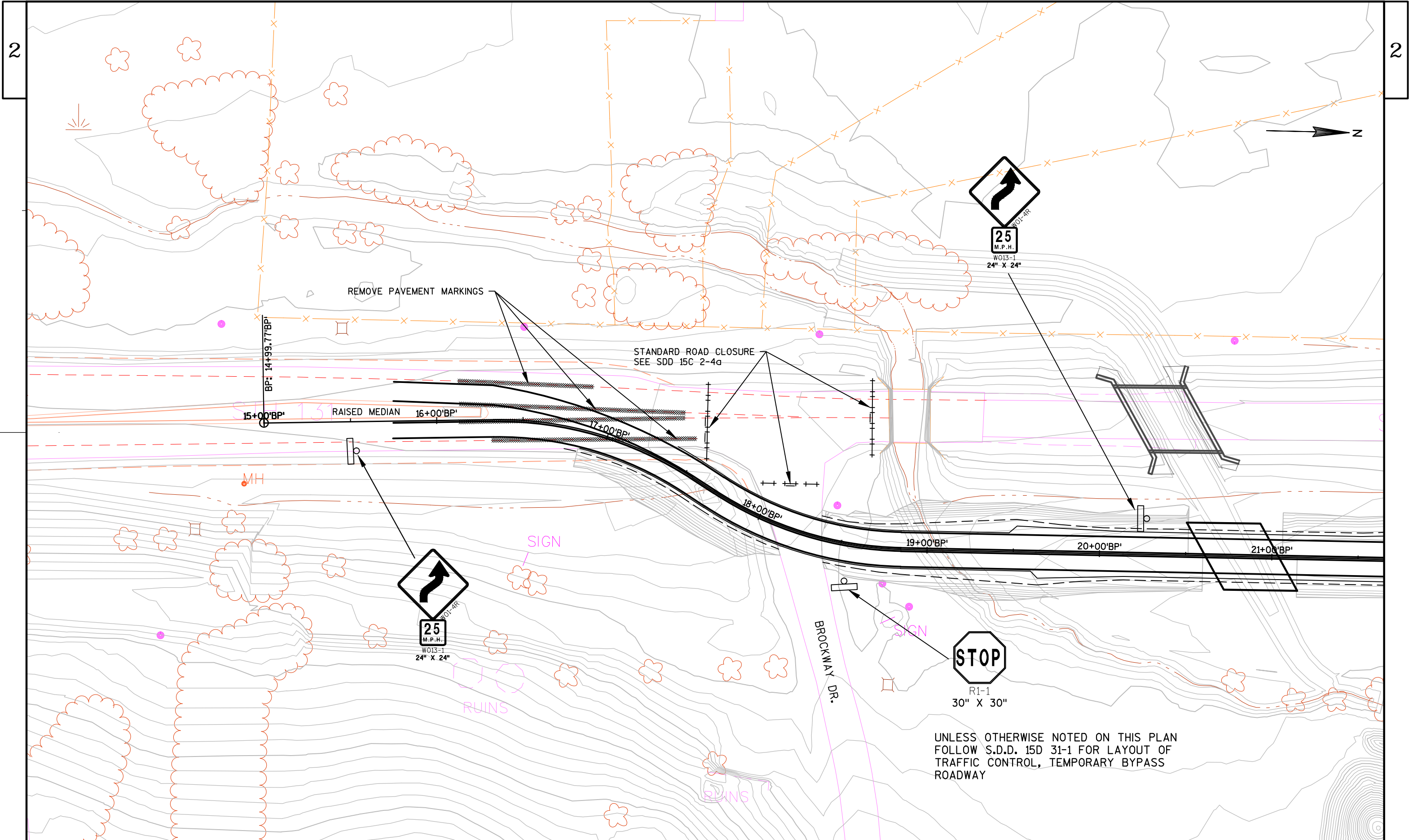
| LEGEND  |                            |
|---|----------------------------|
|  | DRUM WITH WARNING LIGHT    |
|  | DRUM WITHOUT WARNING LIGHT |

NOTES: SEE SDD 15 D 33-3 FOR MORE INFORMATION.

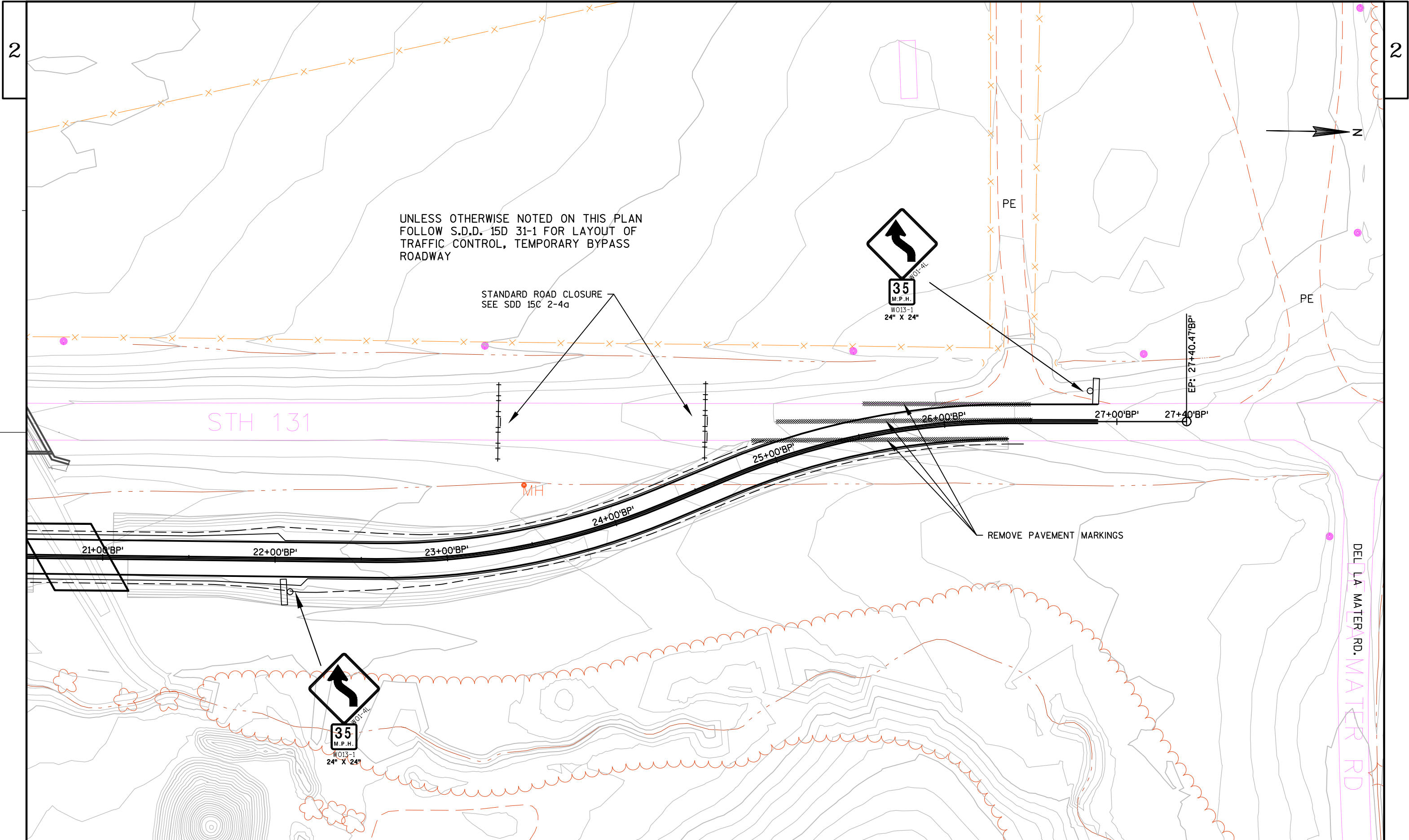
TAPERS SWITCHED TO OTHER SIDE OF ROADWAY FOR WEST BOUND TRAFFIC CONTROL.



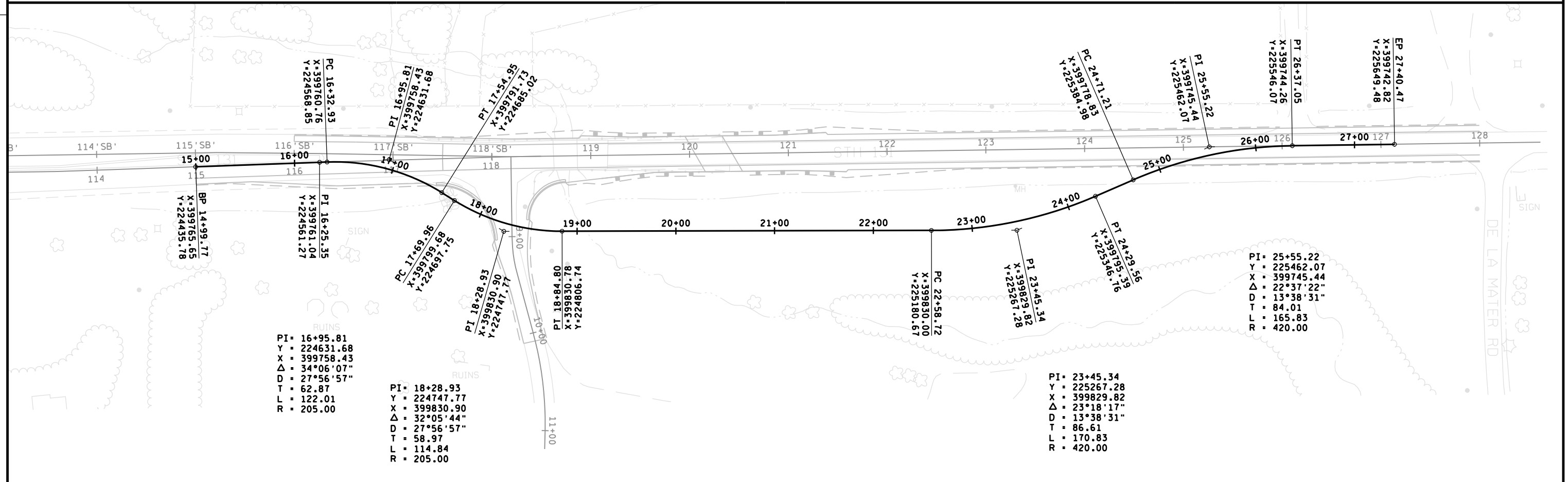
EAST BOUND TRAFFIC CONTROL LAYOUT



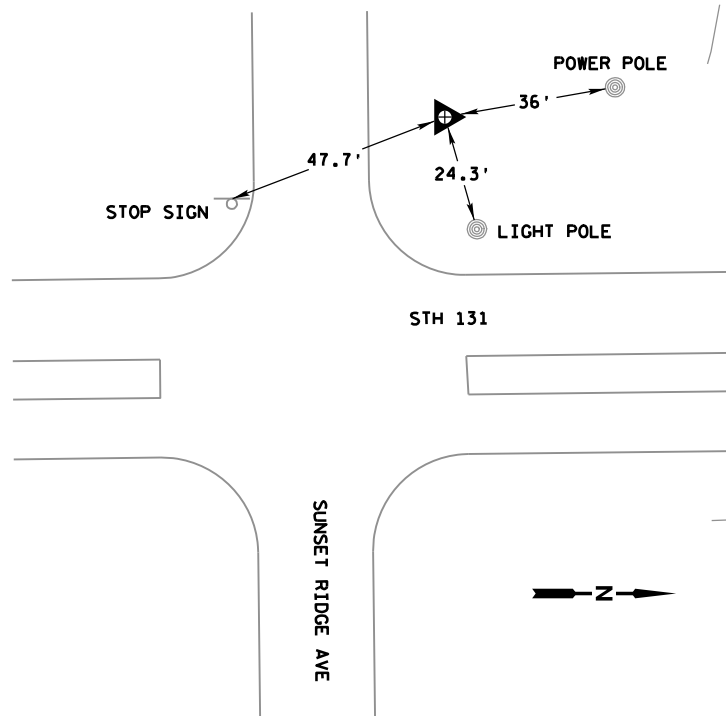




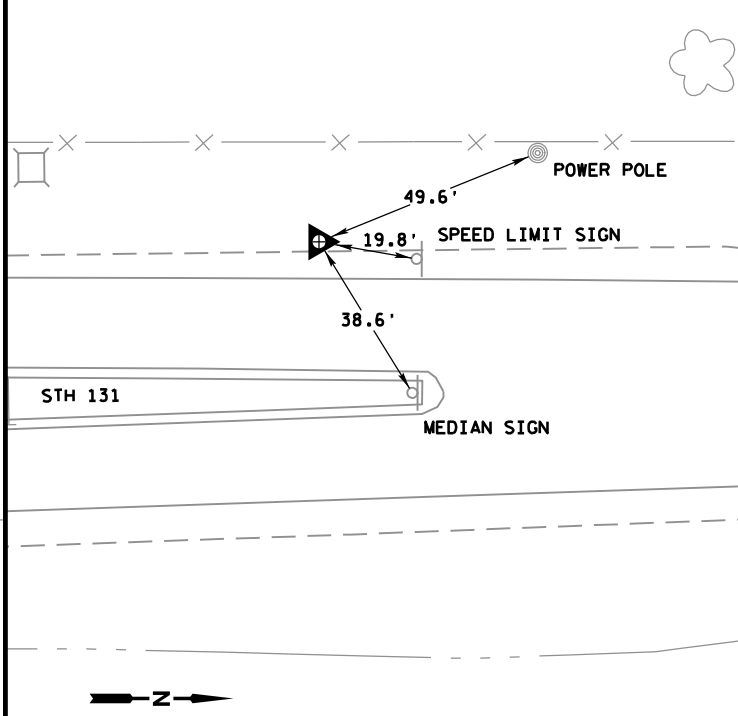




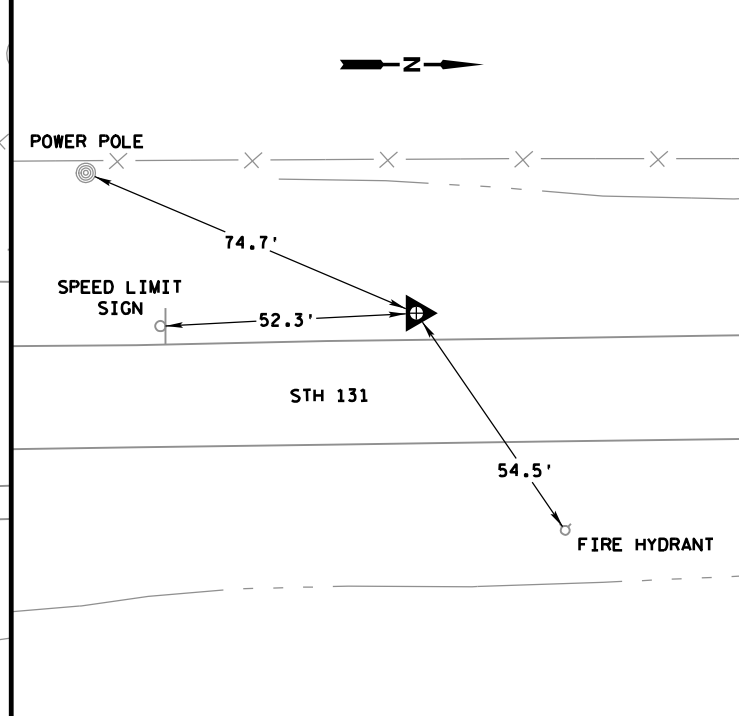
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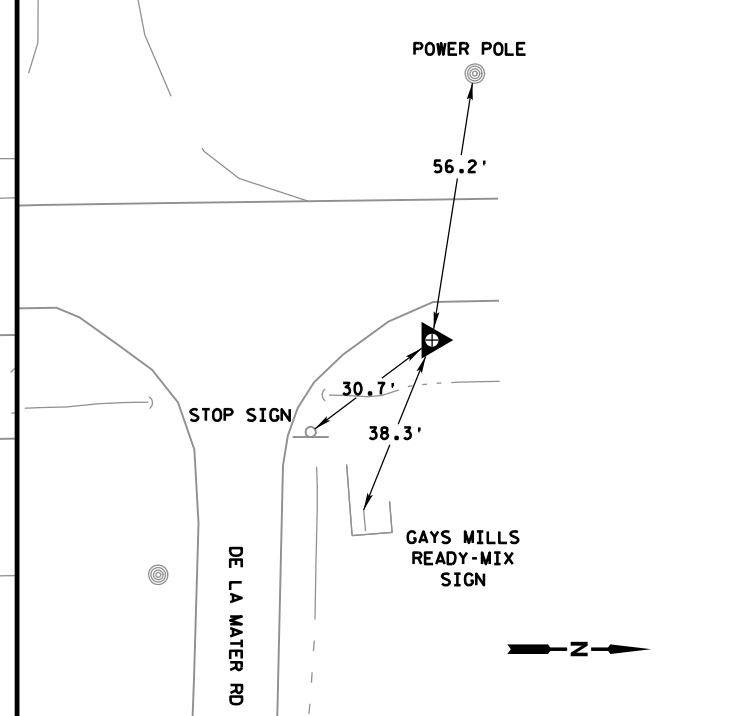
CONTROL POINT 9003  
REBAR WITH RED CAP  
X=399721.06 Y=223749.96  
NORTHEAST QUADRANT OF STH 131 & SUNSET RIDGE AVE INTERSECTION



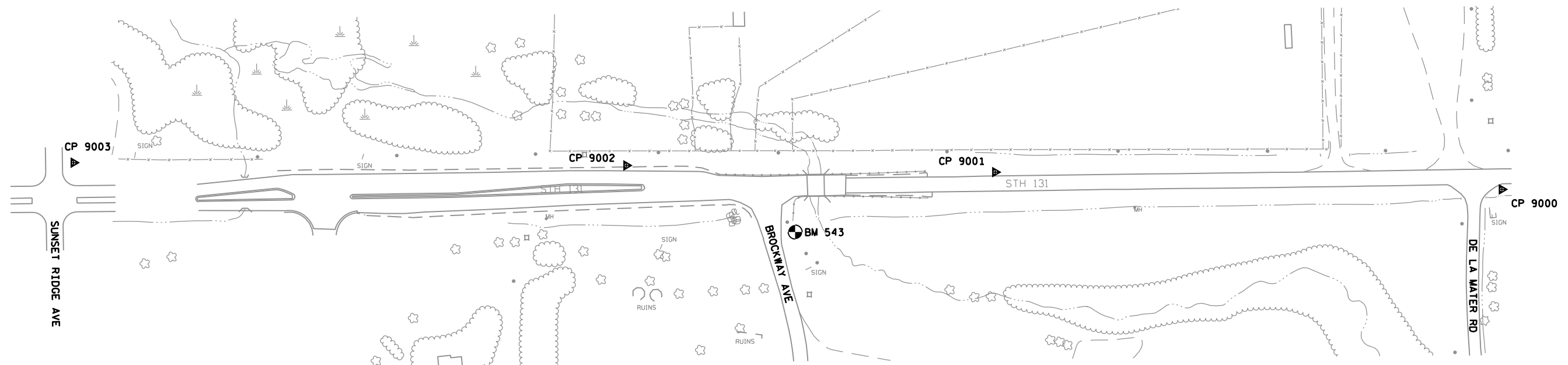
CONTROL POINT 9002  
REBAR WITH RED CAP +/- 7.5' WEST OF STH 131 PAVEMENT EDGE  
X=399725.15 Y=224539.77  
+/- 200' SOUTH OF STH 131 & BROCKWAY AVE INTERSECTION



CONTROL POINT 9001  
REBAR WITH RED CAP +/- 16' WEST OF STH 131 CENTERLINE  
X=399734.62 Y=225066.44  
+/- 0.1 MILES SOUTH OF STH 131 & DEL LA MATER RD INTERSECTION



CONTROL POINT 9000  
REBAR WITH RED CAP +/- 16' WEST OF STH 131 CENTERLINE  
X=399759.35 Y=225790.28  
+/- 0.1 MILES SOUTH OF STH 131 & DEL LA MATER RD INTERSECTION



CONTROL POINT LOCATION MAP

| NO. | STATION   | BENCHMARK DESCRIPTION                         | ELEVATION |
|-----|-----------|---|-----------|
| 543 | 118+43.92 | MARK ON MANHOLE RIM X=399820.094 Y=224780.679 | 710.858   |

PROJECT NO:5783-03-71

HWY: STH 131

COUNTY: CRAWFORD

ALIGNMENT TIES

SHEET

E

| DATE 22NOV13 |            | E S T I M A T E O F Q U A N T I T I E S                                       |      |            |            |
|--------------|------------|---|------|------------|------------|
| LINE         |            |   |      | 5783-03-71 |            |
| NUMBER       | ITEM       | ITEM DESCRIPTION  | UNIT | TOTAL      | QUANTITY   |
| 0010         | 201.0105   | CLEARING  | STA  | 1.000      | 1.000      |
| 0020         | 201.0205   | GRUBBING  | STA  | 1.000      | 1.000      |
| 0030         | 203.0100   | REMOVING SMALL PIPE CULVERTS  | EACH | 1.000      | 1.000      |
| 0040         | 203.0600.S | REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (STATION) 01. 118+75 | LS   | 1.000      | 1.000      |
| 0050         | 204.0155   | REMOVING CONCRETE SIDEWALK  | SY   | 120.000    | 120.000    |
| 0060         | 204.0165   | REMOVING GUARDRAIL  | LF   | 545.000    | 545.000    |
| 0070         | 205.0100   | EXCAVATION COMMON   | CY   | 5,890.000  | 5,890.000  |
| 0080         | 206.1000   | EXCAVATION FOR STRUCTURES BRIDGES (STRUCTURE) 01. B-12-0079                   | LS   | 1.000      | 1.000      |
| 0090         | 208.0100   | BORROW  | CY   | 1,935.000  | 1,935.000  |
| 0100         | 210.0100   | BACKFILL STRUCTURE  | CY   | 280.000    | 280.000    |
| 0110         | 213.0100   | FINISHING ROADWAY (PROJECT) 01. 5783-03-71                                    | EACH | 1.000      | 1.000      |
| 0120         | 305.0110   | BASE AGGREGATE DENSE 3/4-INCH   | TON  | 150.000    | 150.000    |
| 0130         | 305.0120   | BASE AGGREGATE DENSE 1 1/4-INCH   | TON  | 4,950.000  | 4,950.000  |
| 0140         | 305.0130   | BASE AGGREGATE DENSE 3-INCH   | TON  | 660.000    | 660.000    |
| 0150         | 416.0610   | DRILLED TIE BARS  | EACH | 12.000     | 12.000     |
| 0160         | 416.0620   | DRILLED DOWEL BARS  | EACH | 32.000     | 32.000     |
| 0170         | 416.1720   | CONCRETE PAVEMENT REPLACEMENT   | SY   | 32.000     | 32.000     |
| 0180         | 455.0105   | ASPHALTIC MATERIAL PG58-28  | TON  | 66.000     | 66.000     |
| 0190         | 455.0605   | TACK COAT   | GAL  | 210.000    | 210.000    |
| 0200         | 460.1100   | HMA PAVEMENT TYPE E-0.3   | TON  | 1,200.000  | 1,200.000  |
| 0210         | 460.2000   | INCENTIVE DENSITY HMA PAVEMENT  | DOL  | 770.000    | 770.000    |
| 0220         | 465.0125   | ASPHALTIC SURFACE TEMPORARY   | TON  | 363.000    | 363.000    |
| 0230         | 502.0100   | CONCRETE MASONRY BRIDGES  | CY   | 185.000    | 185.000    |
| 0240         | 502.3200   | PROTECTIVE SURFACE TREATMENT  | SY   | 200.000    | 200.000    |
| 0250         | 505.0405   | BAR STEEL REINFORCEMENT HS BRIDGES  | LB   | 6,090.000  | 6,090.000  |
| 0260         | 505.0605   | BAR STEEL REINFORCEMENT HS COATED BRIDGES                                     | LB   | 27,570.000 | 27,570.000 |
| 0270         | 513.4060   | RAILING TUBULAR TYPE M (STRUCTURE) 01. B-12-0079                              | LS   | 1.000      | 1.000      |
| 0280         | 516.0500   | RUBBERIZED MEMBRANE WATERPROOFING   | SY   | 24.000     | 24.000     |
| 0290         | 520.4015   | CULVERT PIPE TEMPORARY 15-INCH  | LF   | 34.000     | 34.000     |
| 0300         | 520.4036   | CULVERT PIPE TEMPORARY 36-INCH  | LF   | 138.000    | 138.000    |
| 0310         | 522.0124   | CULVERT PIPE REINFORCED CONCRETE CLASS III 24-INCH                            | LF   | 118.000    | 118.000    |
| 0320         | 522.1024   | APRON ENDWALLS FOR CULVERT PIPE REINFORCED CONCRETE 24-INCH                   | EACH | 2.000      | 2.000      |
| 0330         | 526.0100   | TEMPORARY STRUCTURE (STATION) 01. 20+82 "BP"                                  | LS   | 1.000      | 1.000      |
| 0340         | 550.1100   | PILING STEEL HP 10-INCH X 42 LB   | LF   | 1,035.000  | 1,035.000  |
| 0350         | 601.0557   | CONCRETE CURB AND GUTTER 6-INCH SLOPED 36-INCH TYPE D                         | LF   | 160.000    | 160.000    |
| 0360         | 602.0405   | CONCRETE SIDEWALK 4-INCH  | SF   | 120.000    | 120.000    |
| 0370         | 606.0200   | RI PRAP MEDIUM  | CY   | 4.000      | 4.000      |
| 0380         | 606.0300   | RI PRAP HEAVY   | CY   | 50.000     | 50.000     |
| 0390         | 606.0400   | RI PRAP EXTRA-HEAVY   | CY   | 30.000     | 30.000     |
| 0400         | 611.8120.S | COVER PLATES TEMPORARY  | EACH | 2.000      | 2.000      |
| 0410         | 611.9705   | SALVAGED MANHOLE COVERS   | EACH | 2.000      | 2.000      |
| 0420         | 612.0406   | PIPE UNDERDRAIN WRAPPED 6-INCH  | LF   | 180.000    | 180.000    |
| 0430         | 614.1000   | MGS GUARDRAIL TEMPORARY   | LF   | 264.000    | 264.000    |
| 0440         | 614.1100   | MGS GUARDRAIL TEMPORARY THRIE BEAM TRANSITION                                 | LF   | 156.000    | 156.000    |
| 0450         | 614.1200   | MGS GUARDRAIL TEMPORARY TRANSITION EAT  | EACH | 4.000      | 4.000      |

| DATE 22NOV13 |          | E S T I M A T E O F Q U A N T I T I E S   |      |            |            |
|--------------|----------|---|------|------------|------------|
| LINE         |          |   |      | 5783-03-71 |            |
| NUMBER       | ITEM     | ITEM DESCRIPTION                          | UNIT | TOTAL      | QUANTITY   |
| 0460         | 614.2300 | MGS GUARDRAIL 3                           | LF   | 289.000    | 289.000    |
| 0470         | 614.2500 | MGS THRIE BEAM TRANSITION                 | LF   | 156.000    | 156.000    |
| 0480         | 614.2610 | MGS GUARDRAIL TERMINAL EAT                | EACH | 4.000      | 4.000      |
| 0490         | 618.0100 | MAINTENANCE AND REPAIR OF HAUL ROADS      | EACH | 1.000      | 1.000      |
|              |          | (PROJECT) 01. 5783-03-71                  |      |            |            |
| 0500         | 619.1000 | MOBI LI ZATION                            | EACH | 1.000      | 1.000      |
|              |          |   |      |            |            |
| 0510         | 624.0100 | WATER                                     | MGAL | 5.000      | 5.000      |
| 0520         | 625.0500 | SALVAGED TOPSOIL                          | SY   | 18,400.000 | 18,400.000 |
| 0530         | 627.0200 | MULCHING                                  | SY   | 19,700.000 | 19,700.000 |
| 0540         | 628.1104 | EROSION BALES                             | EACH | 36.000     | 36.000     |
| 0550         | 628.1504 | SILT FENCE                                | LF   | 3,100.000  | 3,100.000  |
|              |          |   |      |            |            |
| 0560         | 628.1520 | SILT FENCE MAINTENANCE                    | LF   | 3,100.000  | 3,100.000  |
| 0570         | 628.1905 | MOBI LI ZATIONS EROSION CONTROL           | EACH | 4.000      | 4.000      |
| 0580         | 628.1910 | MOBI LI ZATIONS EMERGENCY EROSION CONTROL | EACH | 4.000      | 4.000      |
| 0590         | 628.2004 | EROSION MAT CLASS I TYPE B                | SY   | 650.000    | 650.000    |
| 0600         | 628.2023 | EROSION MAT CLASS II TYPE B               | SY   | 1,000.000  | 1,000.000  |
|              |          |   |      |            |            |
| 0610         | 628.7504 | TEMPORARY DITCH CHECKS                    | LF   | 10.000     | 10.000     |
| 0620         | 628.7555 | CULVERT PIPE CHECKS                       | EACH | 3.000      | 3.000      |
| 0630         | 629.0210 | FERTILIZER TYPE B                         | CWT  | 17.000     | 17.000     |
| 0640         | 630.0120 | SEEDING MIXTURE NO. 20                    | LB   | 325.000    | 325.000    |
| 0650         | 630.0200 | SEEDING TEMPORARY                         | LB   | 325.000    | 325.000    |
|              |          |   |      |            |            |
| 0660         | 630.0300 | SEEDING BORROW PIT                        | LB   | 68.000     | 68.000     |
| 0670         | 633.5100 | MARKERS ROW                               | EACH | 9.000      | 9.000      |
| 0680         | 633.5200 | MARKERS CULVERT END                       | EACH | 2.000      | 2.000      |
| 0690         | 634.0614 | POSTS WOOD 4X6-INCH X 14-FT               | EACH | 2.000      | 2.000      |
| 0700         | 637.2230 | SIGNS TYPE II REFLECTIVE F                | SF   | 20.500     | 20.500     |
|              |          |   |      |            |            |
| 0710         | 638.2602 | REMOVING SIGNS TYPE II                    | EACH | 11.000     | 11.000     |
| 0720         | 638.3000 | REMOVING SMALL SIGN SUPPORTS              | EACH | 11.000     | 11.000     |
| 0730         | 642.5001 | FIELD OFFICE TYPE B                       | EACH | 1.000      | 1.000      |
| 0740         | 643.0100 | TRAFFIC CONTROL (PROJECT) 01. 5783-03-71  | EACH | 1.000      | 1.000      |
| 0750         | 643.0300 | TRAFFIC CONTROL DRUMS                     | DAY  | 4,200.000  | 4,200.000  |
|              |          |   |      |            |            |
| 0760         | 643.0410 | TRAFFIC CONTROL BARRICADES TYPE II        | DAY  | 120.000    | 120.000    |
| 0770         | 643.0420 | TRAFFIC CONTROL BARRICADES TYPE III       | DAY  | 2,360.000  | 2,360.000  |
| 0780         | 643.0705 | TRAFFIC CONTROL WARNING LIGHTS TYPE A     | DAY  | 800.000    | 800.000    |
| 0790         | 643.0715 | TRAFFIC CONTROL WARNING LIGHTS TYPE C     | DAY  | 2,600.000  | 2,600.000  |
| 0800         | 643.0900 | TRAFFIC CONTROL SIGNS                     | DAY  | 4,900.000  | 4,900.000  |
|              |          |   |      |            |            |
| 0810         | 645.0120 | GEOTEXTILE FABRIC TYPE HR                 | SY   | 125.000    | 125.000    |
| 0820         | 646.0106 | PAVEMENT MARKING EPOXY 4-INCH             | LF   | 6,690.000  | 6,690.000  |
| 0830         | 646.0126 | PAVEMENT MARKING EPOXY 8-INCH             | LF   | 100.000    | 100.000    |
| 0840         | 646.0600 | REMOVING PAVEMENT MARKINGS                | LF   | 2,600.000  | 2,600.000  |
| 0850         | 647.0556 | PAVEMENT MARKING STOP LINE EPOXY 12-INCH  | LF   | 21.000     | 21.000     |
|              |          |   |      |            |            |
| 0860         | 649.0100 | TEMPORARY PAVEMENT MARKING 4-INCH         | LF   | 2,900.000  | 2,900.000  |
| 0870         | 649.0400 | TEMPORARY PAVEMENT MARKING REMOVABLE      | LF   | 2,320.000  | 2,320.000  |
|              |          | TAPE 4-INCH                               |      |            |            |
| 0880         | 649.1400 | TEMPORARY PAVEMENT MARKING STOP LINE      | LF   | 72.000     | 72.000     |
|              |          | REMOVABLE TAPE 24-INCH                    |      |            |            |
| 0890         | 650.4500 | CONSTRUCTION STAKING SUBGRADE             | LF   | 2,560.000  | 2,560.000  |
| 0900         | 650.5000 | CONSTRUCTION STAKING BASE                 | LF   | 2,560.000  | 2,560.000  |
|              |          |   |      |            |            |
| 0910         | 650.5500 | CONSTRUCTION STAKING CURB GUTTER AND      | LF   | 160.000    | 160.000    |
|              |          | CURB & GUTTER                             |      |            |            |
| 0920         | 650.6000 | CONSTRUCTION STAKING PIPE CULVERTS        | EACH | 4.000      | 4.000      |
| 0930         | 650.6500 | CONSTRUCTION STAKING STRUCTURE LAYOUT     | LS   | 1.000      | 1.000      |
|              |          | (STRUCTURE) 01. B-12-0079                 |      |            |            |
| 0940         | 650.9910 | CONSTRUCTION STAKING SUPPLEMENTAL         | LS   | 1.000      | 1.000      |
|              |          | CONTROL (PROJECT) 01. 5783-03-71          |      |            |            |

|              |          |   |      |           |           |            |
|--------------|----------|---|------|-----------|-----------|------------|
| DATE 22NOV13 |          | E S T I M A T E O F Q U A N T I T I E S                         |      |           |           |            |
| LINE         |          |   |      |           |           | 5783-03-71 |
| NUMBER       | ITEM     | ITEM DESCRIPTION  | UNIT | TOTAL     | QUANTITY  |            |
| 0950         | 650.9920 | CONSTRUCTION STAKING SLOPE STAKES                               | LF   | 2,930.000 | 2,930.000 |            |
| 0960         | 661.0100 | TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE) 01. B-12-0137 | LS   | 1.000     | 1.000     |            |
| 0970         | 690.0150 | SAWING ASPHALT  | LF   | 575.000   | 575.000   |            |
| 0980         | 690.0250 | SAWING CONCRETE   | LF   | 60.000    | 60.000    |            |
| 0990         | 715.0502 | INCENTIVE STRENGTH CONCRETE STRUCTURES                          | DOL  | 1,110.000 | 1,110.000 |            |
| 1000         | SPV.0105 | SPECIAL 01. UNDERWATER DIVE INSPECTION - RIPRAP REPLACEMENT     | LS   | 1.000     | 1.000     |            |

CLEARING AND GRUBBING

| CATEGORY   | STATION | TO | STATION | LOCATION | CLEARING<br>201.0105<br>STA | GRUBBING<br>201.0205<br>STA | REMARKS                   |
|------------|---------|----|---------|----------|-----------------------------|-----------------------------|---------------------------|
| 0010       | 118+00  | -  | 119+00  | LEFT     | 1                           | 1                           | REMOVAL ON OLD CREEK BANK |
| TOTAL 0010 |         |    |         |          | 1                           | 1                           |                           |

REMOVING SMALL PIPE CULVERTS

| CATEGORY   | STATION | TO | STATION | LOCATION | 203.0100<br>EACH | REMARKS                               |
|------------|---------|----|---------|----------|------------------|---------------------------------------|
| 0010       | 11763   | -  | 11850   | RIGHT    | 1                | CROSS DRAIN UNDER BROCKWAY - 18" CMCP |
| TOTAL 0010 |         |    |         |          | 1                |                                       |

REMOVING CONCRETE SIDEWALK

| CATEGORY   | STATION | TO | STATION | LOCATION | REMOVING<br>CONCRETE<br>SIDEWALK<br>204.0155<br>SY | REMARKS                       |
|------------|---------|----|---------|----------|--|-------------------------------|
| 0030       | 8+66    | -  | 8+85    | LT       | 120  | STH 171 KICKAPOO RIVER BRIDGE |
| TOTAL 0030 |         |    |         |          | 120  |                               |

SPECIAL(UNDERWATER DIVE INSPECTION - RIPRAP PLACEMENT)

| CATEGORY   | STATION | TO | STATION | LOCATION | SPV.0105(01)<br>LS | REMARKS             |
|------------|---------|----|---------|----------|--------------------|---------------------|
| 0030       | 10+00   |    |         | B-12-137 | 1                  | PIER NO. 2, STH 137 |
| TOTAL 0030 |         |    |         |          | 1                  |                     |

SAWING PAVEMENT

| CATEGORY                                | STATION | TO | STATION | LOCATION | SAWING<br>ASPHALT<br>690.0150<br>LF | SAWING<br>CONCRETE<br>690.0250<br>LF | REMARKS                            |
|---|---------|----|---------|----------|-------------------------------------|--------------------------------------|------------------------------------|
| STH 131, DELLAMATER HOLLOW CREEK BRIDGE |         |    |         |          |                                     |                                      |                                    |
| 0010                                    | 115+00  | -  | 115+00  | RT       | 8                                   |                                      | TRANSVERSE SAW CUT - BEGIN PROJECT |
| 0010                                    | 115+00  | -  | 117+50  | RT       | 250                                 |                                      | LONGITUDINAL SAW CUT AT LANE EDGE  |
| 0010                                    | 116+00  | -  | 116+00  | LT       | 8                                   |                                      | TRANSVERSE SAW CUT - BEGIN PROJECT |
| 0010                                    | 116+00  | -  | 117+50  | LT       | 150                                 |                                      | LONGITUDINAL SAW CUT AT LANE EDGE  |
| 0010                                    | 117+50  | -  | 117+50  | M/L      | 27                                  |                                      | FULL WIDTH SAW CUT ACROSS LANES    |
| 0010                                    | 128+00  | -  | 128+00  | M/L      | 40                                  |                                      | FULL WIDTH SAW CUT ACROSS LANES    |
| 0010                                    | 10+08   | -  | 10+08   | M/L      | 21                                  |                                      | BROCKWAY SAW CUT                   |

CATEGORY 0010 TOTAL 504 0

KICKAPOO RIVER BRIDGE ON STH 171, B-12-0137

|      |       |   |       |     |    |    |                                  |
|------|-------|---|-------|-----|----|----|----------------------------------|
| 0030 | 8+69  | - | 8+87  | M/L | 71 |    | STH 171, B-12-0137 WEST APPROACH |
| 0030 | 8+69  | - | 8+86  | LT  |    | 10 | SIDEWALK - NW QUAD B-12-0137     |
| 0030 | 11+21 | - | 11+33 | M/L |    | 50 | STH 171, B-12-0137 EAST APPROACH |

CATEGORY 0030 TOTAL 71 60

PROJECT TOTALS 575 60

REMOVING GUARDRAIL

| CATEGORY   | STATION | TO | STATION | LOCATION | 204.0165<br>LF | REMARKS                  |
|------------|---------|----|---------|----------|----------------|--------------------------|
| 0010       | 11733   | -  | 11862   | LEFT     | 130            | SW QUAD OF OLD STRUCTURE |
| 0010       | 11740   | -  | 11862   | RIGHT    | 123            | SE QUAD OF OLD STRUCTURE |
| 0010       | 11886   | -  | 12031   | LEFT     | 145            | NW QUAD OF OLD STRUCTURE |
| 0010       | 11886   | -  | 12033   | RIGHT    | 147            | NE QUAD OF OLD STRUCTURE |
| TOTAL 0010 |         |    |         |          | 545            |                          |

TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE)

| CATEGORY   | STATION | TO | STATION | LOCATION | 661.0100<br>LS | REMARKS                        |
|------------|---------|----|---------|----------|----------------|--------------------------------|
| 0030       | 10+50   | -  | 13+25   | M/L      | 1              | STH 171, BRIDGE REHAB B-12-137 |
| TOTAL 0030 |         |    |         |          | 1              |                                |

CULVERT PIPES

| CATEGORY | STATION | TO | STATION | LOCATION | CULVERT PIPE<br>TEMPORARY<br>15-INCH<br>520. 4015<br>LF | CULVERT PIPE<br>TEMPORARY<br>36-INCH<br>520. 4036<br>LF | CULVERT PIPE<br>REINFORCED<br>CONCRETE<br>CLASS III<br>24-INCH<br>522. 0124<br>LF | APRON ENDWALLS<br>CULVERT PIPE<br>REINFORCED<br>CONCRETE<br>24-INCH<br>522. 1024<br>EACH | APRON ENDWALLS<br>CULVERT PIPE<br>REINFORCED<br>CONCRETE<br>24-INCH<br>633. 5200<br>EACH | REMARKS                        |
|----------|---------|----|---------|----------|---|---|---|--|--|--------------------------------|
| 0010     | 117+63  | -  | 118+37  | M/L      |   |   | 118   | 2  | 2  | CROSS DRAIN ON STH 131         |
| 0010     | 117+28  | -  | 117+58  | RT       | 34  |   |   |  |  | BY-PASS CULVERT EXTENSION      |
| 0010     | 18+93   | -  | 19+35   | M/L      |   | 69  |   |  |  | BY-PASS, TEMPORARY CROSS DRAIN |
| 0010     | 18+98   | -  | 19+40   | M/L      |   | 69  |   |  |  | BY-PASS, TEMPORARY CROSS DRAIN |

CONCRETE CURB AND GUTTER

| CATEGORY   | STATION | TO | STATION | LOCATION | CONCRETE<br>CURB & GUTTER<br>6-IN SLOPED<br>36-INCH<br>TYPE-D<br>601. 0557<br>LF | REMARKS                          |
|------------|---------|----|---------|----------|--|----------------------------------|
| 0010       | 117+43  | -  | 9+03    | RT       | 95   | SE Quad of Brockway Intersection |
| 0010       | 8+83    | -  | 118+74  | RT       | 65   | NE Quad of Brockway Intersection |
| TOTAL 0010 |         |    |         |          | 160  |                                  |

CONCRETE PAVEMENT REPAIRS

| CATEGORY   | STATION | TO | STATION | LOCATION | DRI LLED<br>TIE BARS<br>416. 0610<br>EACH | DRI LLED<br>DOWEL<br>BARS<br>416. 0620<br>EACH | CONCRETE<br>PAVEMENT<br>REPLACEMENT<br>416. 1720<br>SY | REMARKS                    |
|------------|---------|----|---------|----------|---|--|--|----------------------------|
| 0030       | 11+21   | -  | 11+33   | C/L      | 12  | 32   | 32   | EAST APPROACH TO B-12-0137 |
| TOTAL 0030 |         |    |         |          | 12  | 32   | 32   |                            |

TEMPORARY STRUCTURE (STATION)

| CATEGORY   | STATION | TO | STATION | LOCATION | TEMPORARY<br>STRUCTURE<br>(20+83)<br>526. 0100<br>LS | REMARKS         |
|------------|---------|----|---------|----------|--|-----------------|
| 0010       | 20+60   | -  | 21+06   | M/L      | 1  | STH 131 BY-PASS |
| TOTAL 0010 |         |    |         |          | 1  |                 |

CONCRETE SIDEWALK 4-INCH

| CATEGORY   | STATION | TO | STATION | LOCATION | CONCRETE<br>SI DEWALK<br>4-INCH<br>602. 0405<br>SF | REMARKS                      |
|------------|---------|----|---------|----------|--|------------------------------|
| 0030       | 8+44    | -  | 8+85    | LT       | 120  | NORTH WEST QUAD OF STRUCTURE |
| TOTAL 0030 |         |    |         |          | 120  |                              |

RI PRAP & GEOTEXTILE FABRIC

| CATEGORY                       | STATION | TO | STATION | LOCATION | RI PRAP<br>MEDI UM<br>606. 0200<br>CY | RI PRAP<br>EXTRA-<br>HEAVY<br>606. 0400<br>CY | GEOTEXTI LE<br>FABRI C<br>TYPE HR<br>645. 0120<br>SY | REMARKS                      |
|--------------------------------|---------|----|---------|----------|---------------------------------------|---|--|------------------------------|
| 0010                           | 118+36  | -  | 118+40  | LT       | 4                                     |   | 15   | CROSS DRAIN OUTFALL          |
| TOTAL 0010                     |         |    |         |          | 4                                     | 0   | 15   |                              |
| STH 171 BRIDGE REPAIR B-12-137 |         |    |         |          |                                       |   |  |                              |
| 0030                           | 10+00   |    |         | C/L      |                                       | 30  |  | B-12-137 PIER 2 - SCOUR HOLE |
| TOTAL 0030                     |         |    |         |          | 0                                     | 30  | 0  |                              |

SANITARY SEWER MANHOLES

| CATEGORY   | STATION | OFFSET | LOCATION | COVER<br>PLATES<br>TEMPORARY<br>611. 8120. S<br>EACH | SALVAGED<br>MANHOLE<br>COVERS<br>611. 9705<br>EACH | REMARKS                           |
|------------|---------|--------|----------|--|--|-----------------------------------|
| 0010       | 118+46  | 65. 15 | RT       | 1  | 1  | SANITARY MANHOLE - BROCKWAY DRIVE |
| 0010       | 119+71  | 30. 23 | RT       | 1  | 1  | SANITARY MANHOLE - TEMP STH 131   |
| TOTAL 0010 |         |        |          | 2  | 2  |                                   |

EARTH WORK SUMMARY

|  |         |    |         | EXCAVATION |          |      | REMARKS                             |
|--|---------|----|---------|------------|----------|------|-------------------------------------|
|  |         |    |         | COMMON     | BORROW   |      |                                     |
|  |         |    |         | 205.0100   | 208.0100 |      |                                     |
| CATEGORY   | STATION | TO | STATION | LOCATION   | CY       | CY   |                                     |
| DELAMATER HOLLOW CREEK - CHANNEL RE-ALIGNMENT                |         |    |         |            |          |      |                                     |
| 0010   | 10+37   | -  | 14+65   | BY-PASS    | 725      |      | NEW CREEK CHANNEL                   |
|  |         |    |         | SUB TOTAL  | 725      |      |                                     |
| STH 131 BY-PASS ROADWAY CONSTRUCTION - STAGE 1               |         |    |         |            |          |      |                                     |
| 0010   | 16+85   | -  | 18+34   | BY-PASS    | 45       | 315  | CROSS OVER TO TEMPORARY             |
| 0010   | 18+50   | -  | 20+60   | BY-PASS    |          | 1065 | BY-PASS, BROCKWAY TO TEMP STRUCT.   |
| 0010   | 21+06   | -  | 26+37   | BY-PASS    |          | 555  | BY-PASS, TEMP STURCT. TO MATCH IN   |
|  |         |    |         | SUB TOTAL  | 45       | 1935 |                                     |
| STH 131 MAINLINE ROADWAY REMOVAL - STAGE 2                   |         |    |         |            |          |      |                                     |
| 0010   | 115+00  | -  | 118+63  | RT         | 125      |      | SHOULDER CUTS RIGHT                 |
| 0010   | 116+00  | -  | 118+63  | LT         | 110      |      | SHOULDER CUTS LEFT                  |
| 0010   | 117+50  | -  | 118+63  | M/L        | 125      |      | M/L CUT SOUTH OF EXIST. BRIDGE      |
| 0010   | 118+86  | -  | 128+00  | M/L        | 1240     |      | M/L CUT NORTH OF EXIST. BRIDGE      |
| 0010   | 8+38    | -  | 9+00    | BROCKWAY   | 115      |      | INTERSECTION BROCKWAY & STH 131     |
| 0010   | 9+00    | -  | 10+25   | BROCKWAY   | 125      |      | BROCKWAY                            |
|  |         |    |         | SUB TOTAL  | 1840     | 0    |                                     |
| STH 131 BY-PASS ROADWAY REMOVAL AND FORESLOPE WORK - STAGE 3 |         |    |         |            |          |      |                                     |
| 0010   | 115+00  | -  | 118+63  | M/L        | 440      |      | FORESLOPE/DITCH WORK/BYPASS REMOVAL |
| 0010   | 118+63  | -  | 128+00  | M/L        | 1895     |      | FORESLOPE/DITCH WORK/BYPASS REMOVAL |
| 0010   | 8+38    | -  | 9+00    | BROCKWAY   | 335      |      | FORESLOPE/DITCH WORK                |
| 0010   | 9+00    | -  | 10+25   | BROCKWAY   | 420      |      | FORESLOPE/DITCH WORK                |
|  |         |    |         | SUB TOTAL  | 3090     | 0    |                                     |
| CATEGORY 0010 TOTAL  |         |    |         |            | 5700     | 1935 |                                     |
| STH 171 BRIDGE REHAB WORK                                    |         |    |         |            |          |      |                                     |
| 0030   | 8+69    | -  | 8+94    | M/L        | 65       |      | STH 171 BRIDGE - WEST APPROACH      |
| 0030   | 11+21   | -  | 11+33   | M/L        | 30       |      | STH 171 BRIDGE - EAST APPROACH      |
| CATEGORY 0030 TOTAL  |         |    |         |            | 95       | 0    |                                     |
| PROJECT TOTALS   |         |    |         |            | 5795     | 1935 |                                     |

MGS GUARDRAIL SUMMARY

| CATEGORY   | STATION | TO   | STATION | LOCATION | MGS       | MGS       | MGS        | MGS       | MGS        | MGS       | REMARKS           |
|------------|---------|------|---------|----------|-----------|-----------|------------|-----------|------------|-----------|-------------------|
|            |         |      |         |          | GUARDRAIL | GUARDRAIL | GUARDRAIL  | THREE     | GUARDRAIL  |           |                   |
|            |         |      |         |          | TEMPORARY | TEMPORARY | TRANSITION | BEAM      | TRANSITION |           |                   |
|            |         |      |         |          | 614. 1000 | 614. 1100 | 614. 1200  | 614. 2300 | 614. 2500  | 614. 2610 |                   |
| LF         | LF      | EACH | LF      | LF       | EACH      |           |            |           |            |           |                   |
| 0010       | 19+52   | -    | 20+57   | LT       | 66        | 39        | 1          |           |            |           | TEMPORARY ROADWAY |
| 0010       | 19+65   | -    | 20+70   | RT       | 66        | 39        | 1          |           |            |           | TEMPORARY ROADWAY |
| 0010       | 20+97   | -    | 22+02   | LT       | 66        | 39        | 1          |           |            |           | TEMPORARY ROADWAY |
| 0010       | 21+11   | -    | 22+16   | RT       | 66        | 39        | 1          |           |            |           | TEMPORARY ROADWAY |
| 0010       | 118+90  | -    | 119+95  | LT       |           |           |            | 66        | 39         | 1         | B-12-79           |
| 0010       | 119+11  | -    | 120+16  | RT       |           |           |            | 66        | 39         | 1         | B-12-79           |
| 0010       | 120+30  | -    | 121+38  | LT       |           |           |            | 66        | 39         | 1         | B-12-79           |
| 0010       | 120+53  | -    | 121+83  | RT       |           |           |            | 91        | 39         | 1         | B-12-79           |
| TOTAL 0010 |         |      |         |          | 264       | 156       | 4          | 289       | 156        | 4         |                   |



AGGREGATE BASE COURSE MATERIALS

| CATEGORY                        | STATION | TO | STATION | LOCATION | BASE<br>AGGREGATE<br>DENSE<br>3/4-INCH<br>305. 0110 | BASE<br>AGGREGATE<br>DENSE<br>1 1/4-INCH<br>305. 0120 | BASE<br>AGGREGATE<br>DENSE<br>3-INCH<br>305. 0130 | WATER<br>624. 0100 | REMARKS                                   |
|---------------------------------|---------|----|---------|----------|---|---|---|--------------------|---|
|                                 |         |    |         |          | TON   | TON   | TON   | MGAL               |   |
| 0010                            | 115+00  | -  | 120+11  | RT       | 13  | 530   |   | 0. 50              | RT TURN BAY - TO BRIDGE                   |
| 0010                            | 116+00  | -  | 119+94  | LT       | 17  | 260   |   | 0. 50              | SB SHOULDER TO BRIDGE                     |
| 0010                            | 117+50  | -  | 120+03  | M/L      |   | 450   |   | 0. 50              | MAINLINE TO BRIDGE                        |
| 0010                            | 118+20  | -  | 120+03  | M/L      |   |   | 439   |                    | MAINLINE TO BRIDGE                        |
|                                 | 120+46  | -  | 121+00  | M/L      |   |   | 126   |                    | MAINLINE AFTER BRIDGE                     |
| 0010                            | 120+46  | -  | 122+76  | M/L      | 33  | 760   |   | 0. 50              | M/L FROM BRIDGE TO END OF SHOULDER TAPERS |
| 0010                            | 122+76  | -  | 128+00  | M/L      | 32  | 1470  |   | 1. 00              | MAINLINE NORTH OF SHOULDER TAPERS         |
| 0010                            |         |    |         |          |   |   |   |                    |   |
| 0010                            | 17+00   | -  | 25+75   | M/L      | 27  | 905   |   | 1. 00              | TEMPORARY BY-PASS ROADWAY                 |
| 0010                            |         |    |         |          |   |   |   |                    |   |
|                                 | 8+83    | -  | 10+08   | LT       | 13  | 232   |   | 0. 25              | BROCKWAY DRIVE                            |
| 0010                            | 9+04    | -  | 10+08   | RT       | 14  | 233   |   | 0. 25              | BROCKWAY DRIVE                            |
| CATEGORY 0010 TOTAL             |         |    |         |          | 149   | 4840  | 565   | 4. 50              |   |
| STH 171 BRIDGE REPAIRS B-12-137 |         |    |         |          |   |   |   |                    |   |
| 0030                            | 8+69    | -  | 8+94    | M/L      |   | 90  | 78  | 0. 25              | WEST APPROACH B-12-137                    |
| 0030                            | 11+21   | -  | 11+33   | M/L      |   | 20  | 17  | 0. 25              | EAST APPROACH B-12-137                    |
| 0030                            | 8+69    | -  | 8+85    | LT       | 1   |   |   |                    | SIDEWALK BASE - NW QUAD B-12-137          |
| CATEGORY 0030 TOTAL             |         |    |         |          | 1   | 110   | 95  | 0. 50              |   |
| PROJECT TOTALS                  |         |    |         |          | 150   | 4950  | 660   | 5. 00              |   |

MARKERS ROW

| CATEGORY   | STATION    | TO | STATION | LOCATION | 633. 5100<br>EACH | REMARKS                     |
|------------|------------|----|---------|----------|-------------------|-----------------------------|
|            |            |    |         |          |                   |                             |
| 0010       | 114+99. 61 |    |         | LT       | 1                 | SEE ROW PLATE FOR STA. OFF. |
| 0010       | 114+99. 77 |    |         | RT       | 1                 | SEE ROW PLATE FOR STA. OFF. |
| 0010       | 117+92. 20 |    |         | RT       | 1                 | SEE ROW PLATE FOR STA. OFF. |
| 0010       | 118+23. 85 |    |         | LT       | 1                 | SEE ROW PLATE FOR STA. OFF. |
| 0010       | 118+72. 17 |    |         | RT       | 1                 | SEE ROW PLATE FOR STA. OFF. |
| 0010       | 120+33. 61 |    |         | LT       | 1                 | SEE ROW PLATE FOR STA. OFF. |
| 0010       | 124+49. 89 |    |         | RT       | 1                 | SEE ROW PLATE FOR STA. OFF. |
| 0010       | 126+00. 00 |    |         | RT       | 1                 | SEE ROW PLATE FOR STA. OFF. |
| 0010       | 126+00. 00 |    |         | LT       | 1                 | SEE ROW PLATE FOR STA. OFF. |
| TOTAL 0010 |            |    |         |          | 9                 |                             |

MARKERS CULVERT END

| CATEGORY   | STATION | TO | STATION | LOCATION | 633. 5200<br>EACH | REMARKS                  |
|------------|---------|----|---------|----------|-------------------|--------------------------|
|            |         |    |         |          |                   |                          |
| 0010       | 117+63  |    |         | LT       | 1                 | CROSS PIPE UNDER STH 131 |
| 0010       | 118+37  |    |         | RT       | 1                 | CROSS PIPE UNDER STH 131 |
| TOTAL 0010 |         |    |         |          | 2                 |                          |

ASPHALTIC MATERIALS

| CATEGORY                      | STATION | TO | STATION | LOCATION | APHALTIC  | TACK | COAT | HMA      | APHALTIC  | REMARKS                                   |
|-------------------------------|---------|----|---------|----------|-----------|------|------|----------|-----------|---|
|                               |         |    |         |          | MATERIAL  |      |      | PAVEMENT | SURFACE   |   |
|                               |         |    |         |          | PG58-28   |      |      | TYPE     | TEMPORARY |   |
|                               |         |    |         |          | 455. 0105 |      |      | E-0. 3   | 465. 0125 |   |
|                               |         |    |         |          | TON       |      |      | TON      | TON       |   |
| 0010                          | 17+00   | -  | 20+60   | TEMP M/L |           | 24   |      |          | 173       | STH 131 BY-PASS, SOUTH OF TEMP STRUCTURE  |
| 0010                          | 21+06   | -  | 25+75   | TEMP M/L |           | 27   |      |          | 190       | STH 131 BY-PASS, NORTH OF TEMP STRUCTURE  |
| 0010                          | 15+00   | -  | 120+11  | RT       | 7         | 14   |      | 129      |           | STH 131 RIGHT TURN BAY, THRU TO STRUCTURE |
| 0010                          | 116+00  | -  | 117+63  | LT       | 3         | 7    |      | 61       |           | STH 131 SB SHOULDER, SOUTH OF STRUCTURE   |
| 0010                          | 117+63  | -  | 120+03  | M/L      | 9         | 17   |      | 154      |           | STH 131 MAINLINE, SOUTH OF STRUCTURE      |
| 0010                          | 120+34  | -  | 128+00  | LT       | 7         | 13   |      | 119      |           | STH 131 SB SHOULDER, NORTH OF STRUCTURE   |
|                               | 120+46  | -  | 128+00  | RT       | 6         | 12   |      | 111      |           | STH 131 NB SHOULDER, NORTH OF STRUCTURE   |
| 0010                          | 120+54  | -  | 128+00  | M/L      | 25        | 51   |      | 459      |           | STH 131 MAINLINE, NORTH OF STRUCTURE      |
| 0010                          | 8+44    | -  | 10+08   | M/L      | 8         | 15   |      | 137      |           | BROCKWAY DRIVE INTERSECTION AND SIDELINE  |
| CATEGORY 0010 TOTAL           |         |    |         |          | 64        | 180  |      | 1170     | 363       |   |
| STH 171 KICKAPOO RIVER BRIDGE |         |    |         |          |           |      |      |          |           |   |
| 0030                          | 8+69    | -  | 8+94    | M/L      | 2         | 30   |      | 30       |           | WEST APPROACH TO B-12-137                 |
| CATEGORY 0030 TOTAL           |         |    |         |          | 2         | 30   |      | 30       | 0         |   |
| PROJECT TOTALS                |         |    |         |          | 66        | 210  |      | 1200     | 363       |   |

RESTORATION ITEMS

| CATEGORY                         | STATION                             | TO | STATION  | LOCATION | SALVAGED<br>TOPSOIL | MULCHING | FERTILIZER | SEEDING<br>MIXTURE | SEEDING<br>TEMPORARY | SEEDING<br>BORROW<br>PIT | REMARKS  |
|----------------------------------|-------------------------------------|----|----------|----------|---------------------|----------|------------|--------------------|----------------------|--------------------------|--|
|                                  |                                     |    |          |          | 625.0500            | 627.0200 | TYPE B     | NO. 20             |                      | 630.0300                 |  |
|                                  |                                     |    |          |          | SY                  | SY       | CWT        | LB                 | LB                   | LB                       |  |
| STAGE I RESTORATION QUANTITIES   |                                     |    |          |          |                     |          |            |                    |                      |                          |  |
| 0010                             | 16+80 BP                            | -  | 18+20 BP | RT       | 170                 | 180      | 0.10       | 4.6                | 4.6                  |                          | TEMP. BY-PASS ROADWAY SLOPE                          |
| 0010                             | 18+34 BP                            | -  | 20+50 BP | LT       | 220                 | 230      | 0.14       | 6.0                | 6.0                  |                          | BY-PASS SOUTH OF TEMP BRIDGE                         |
| 0010                             | 18+43 BP                            | -  | 20+72 BP | RT       | 185                 | 190      | 0.10       | 5.0                | 5.0                  |                          | BY-PASS SOUTH OF TEMP BRIDGE                         |
| 0010                             | 20+48 BP                            | -  | 21+33 BP | RT & LT  | 160                 | 170      | 0.10       | 4.3                | 4.3                  |                          | NEW CREEK CHANNEL - SOUTH BANK                       |
| 0010                             | 20+72 BP                            | -  | 21+44 BP | RT & LT  | 160                 | 170      | 0.10       | 4.3                | 4.3                  |                          | NEW CREEK CHANNEL - NORTH BANK                       |
| 0010                             | 20+90 BP                            | -  | 25+00 BP | LT       | 285                 | 300      | 0.20       | 7.8                | 7.8                  |                          | BY-PASS NORTH OF TEMP BRIDGE                         |
| 0010                             | 21+10 BP                            | -  | 26+10 BP | RT       | 370                 | 390      | 0.24       | 10.0               | 10.0                 |                          | BY-PASS NORTH OF TEMP BRIDGE                         |
| SUBTOTAL STAGE I                 |                                     |    |          |          | 1550                | 1630     | 1.0        | 42.0               | 42.0                 | 0                        |  |
| STAGE II RESTORATION QUANTITIES  |                                     |    |          |          |                     |          |            |                    |                      |                          |  |
| 0010                             | 118+30                              | -  | 120+40   | LT       | 380                 | 0        | 0.24       | 10.0               | 10.0                 |                          | NEW CREEK CHANNEL - WEST BANK                        |
| SUBTOTAL STAGE II                |                                     |    |          |          | 380                 | 0        | 0.24       | 10.0               | 10.0                 | 0                        |  |
| STAGE III RESTORATION QUANTITIES |                                     |    |          |          |                     |          |            |                    |                      |                          |  |
| 0010                             | 118+30                              | -  | 10+10 B  | RT       | 905                 | 950.0    | 0.60       | 24.0               | 24.0                 |                          | FINAL GRADING - SE QUAD BROCKWAY DRIVE               |
| 0010                             | 116+00                              | -  | 120+00   | LT       | 829                 | 871.0    | 0.50       | 22.5               | 22.5                 |                          | FINAL GRADING - WEST SLOPES SOUTH OF STRUCTURE       |
| 0010                             | 118+30                              | -  | 121+10   | RT       | 2761                | 2900.0   | 1.74       | 74.5               | 74.5                 |                          | FINAL GRADING - NE QUAD BROCKWAY & OLD CREEK CHANNEL |
| 0010                             | 120+35                              | -  | 126+00   | LT       | 1472                | 1545.0   | 0.90       | 40.0               | 40.0                 |                          | FINAL GRADING - WEST SLOPE NORTH OF STRUCTURE        |
| 0010                             | 120+50                              | -  | 128+00   | RT       | 3820                | 4010.0   | 2.40       | 105.0              | 105.0                |                          | FINAL GRADING - EAST SLOPE - AREA OF TEMP BY-PASS    |
| 0010                             | 126+35                              | -  | 127+75   | LT       | 253                 | 265.0    | 0.14       | 7.0                | 7.0                  |                          | WEST SLOPE BETWEEN PES                               |
| 0010                             | BORROW PIT/WASTE SITE/UNDISTRIBUTED |    |          |          | 7335                | 7529.0   | 9.50       |                    |                      | 68                       | UNDISTRIBUTED (NOT PAID FOR)                         |
| SUBTOTAL STAGE III               |                                     |    |          |          | 16470               | 18070    | 15.78      | 273.0              | 273.0                | 68                       |  |
| TOTAL 0010                       |                                     |    |          |          | 18400               | 19700    | 17.0       | 325.0              | 325.0                | 68                       |  |

EROSION CONTROL

| CATEGORY                           | STATION                                 | TO | STATION  | LOCATION | EROSION<br>BALES<br>628. 1104<br>EACH | SILT<br>FENCE<br>628. 1504<br>LF | SILT<br>FENCE<br>MAINTENANCE<br>628. 1520<br>LF | MOBILIZATION<br>EROSION<br>CONTROL<br>628. 1905<br>EACH | EMERGENCY<br>EROSION<br>CONTROL<br>628. 1910<br>EACH | MAT<br>CLASS I<br>TYPE B<br>628. 2004<br>SY | MAT<br>CLASS II<br>TYPE B<br>628. 2023<br>SY | TEMPORARY<br>DITCH<br>CHECKS<br>628. 7504<br>EACH | CULVERT<br>PIPE<br>CHECKS<br>628. 7555<br>EACH | REMARKS                          |
|------------------------------------|---|----|----------|----------|---------------------------------------|----------------------------------|---|---|--|---|--|---|--|----------------------------------|
| STAGE I EROSION CONTROL MEASURES   |   |    |          |          |                                       |                                  |   |   |  |   |  |   |  |                                  |
| 0010                               | 17+42 BP                                |    |          | RT       |                                       |                                  |   |   |  |   |  |   | 1  | TEMPORARY CULVERT PIPE           |
| 0010                               | 17+45 BP                                | -  | 18+00 BP | RT       |                                       |                                  |   |   |  |   | 49.0   |   |  | DITCH CHANNEL LINER              |
| 0010                               | 18+68 BP                                | -  | 18+90 BP | LT       |                                       |                                  |   |   |  |   | 20.0   |   |  | SLOPE INTERCEPTS TO EXIST CREEK  |
| 0010                               | 19+02 BP                                | -  | 19+33 BP | RT       |                                       |                                  |   |   |  |   | 28.0   |   |  | SLOPE INTERCEPTS TO EXIST CREEK  |
| 0010                               | 19+00 BP                                | -  | 19+50 BP | LT       |                                       |                                  |   |   |  |   | 44.0   |   |  | SLOPE INTERCEPTS TO EXIST CREEK  |
| 0010                               | 19+42 BP                                | -  | 19+80 BP | RT       |                                       |                                  |   |   |  |   | 34.0   |   |  | SLOPE INTERCEPTS TO EXIST CREEK  |
| 0010                               | 19+13 BP                                |    |          | LT       |                                       |                                  |   |   |  |   |  | 1   |  | DITCH CHECK                      |
| 0010                               | 19+90 BP                                |    |          | LT       |                                       |                                  |   |   |  |   |  |   |  | DITCH CHECK                      |
| 0001                               | 20+48 BP                                | -  | 21+33 BP | RT & LT  |                                       |                                  |   |   |  | 76  |  |   |  | NEW CREEK CHANNEL - SOUTH BANK   |
| 0010                               | 20+72 BP                                | -  | 21+44 BP | RT & LT  |                                       |                                  |   |   |  | 64  |  |   |  | NEW CREEK CHANNEL - NORTH BANK   |
| 0010                               | 20+93 BP                                |    |          | LT       |                                       |                                  |   |   |  |   |  | 1   |  | DITCH CHECK                      |
| 0010                               | 21+15 BP                                | -  | 127+93   | RT       |                                       | 708                              | 708   |   |  |   |  |   |  |                                  |
| 0010                               | 22+50 BP                                |    |          | LT       |                                       |                                  |   |   |  |   |  | 1   |  | DITCH CHECK                      |
| 0010                               | 120+33                                  | -  | 126+03   | LT       |                                       | 570                              | 570   |   |  |   |  |   |  |                                  |
| 0010                               | 126+32                                  | -  | 127+65   | LT       |                                       | 133                              | 133   |   |  |   |  |   |  |                                  |
| 0010                               | 16+50 BP                                | -  | 26+50 BP | RT/LT    | 18                                    |                                  |   |   |  |   |  |   |  | UNDISTRIBUTED                    |
| 0010                               | 16+50 BP                                | -  | 26+50 BP | RT/LT    |                                       |                                  |   | 1   | 1  |   |  |   |  | PROJECT - STAGE 1                |
| 0010                               | BORROW PIT / WASTE SITE / UNDISTRIBUTED |    |          |          |                                       | 800                              | 800   | 1   | 1  |   |  |   |  | UNDISTRIBUTED                    |
| SUBTOTAL STAGE I                   |   |    |          |          | 18                                    | 2211                             | 2211  | 2   | 2  | 140   | 175  | 3   | 1  |                                  |
| STAGE II EROSION CONTROL MEASURES  |   |    |          |          |                                       |                                  |   |   |  |   |  |   |  |                                  |
| 0010                               | 115+82                                  | -  | 119+88   | RT & LT  |                                       | 550                              | 550   |   |  |   |  |   |  | TOE OF SLOPE                     |
| 0010                               | 118+30                                  | -  | 120+32   | LT       |                                       |                                  |   |   |  | 380   |  |   |  | NEW STREAM BANK - WEST BANK      |
| 0010                               | 118+70                                  |    |          | LT       |                                       |                                  |   |   |  |   |  | 1   |  | OLD CREEK CHANNEL - PER ENGINEER |
| 0010                               | 120+13                                  | -  | 120+85   | RT & LT  |                                       | 136                              | 136   |   |  |   |  |   |  | NORTH ABUTMENT PROTECTION        |
| 0010                               | 115+75                                  | -  | 121+00   | RT/LT    |                                       |                                  |   | 1   | 1  |   |  |   |  | PROJECT - STAGE 2                |
| SUBTOTAL STAGE II                  |   |    |          |          | 0                                     | 686                              | 686   | 1   | 1  | 380   | 0  | 1   | 0  |                                  |
| STAGE III EROSION CONTROL MEASURES |   |    |          |          |                                       |                                  |   |   |  |   |  |   |  |                                  |
| 0010                               | 117+55                                  |    |          | RT       |                                       |                                  |   |   |  |   |  |   | 1  | STH 131 CROSS DRAIN              |
| 0010                               | 8+75 B                                  | -  | 10+10 B  | RT       |                                       |                                  |   |   |  |   | 138  |   |  | DITCH LINER                      |
| 0010                               | 10+10 B                                 | -  | 120+25   | LT & RT  |                                       |                                  |   |   |  |   | 263  |   |  | DITCH LINER                      |
| 0010                               | 9+00 B                                  |    |          | RT       |                                       |                                  |   |   |  |   |  | 1   |  | DITCH CHECK                      |
| 0010                               | 9+60 B                                  |    |          | RT       |                                       |                                  |   |   |  |   |  | 1   |  | DITCH CHECK                      |
| 0010                               | 9+50 B                                  |    |          | LT       |                                       |                                  |   |   |  |   |  | 1   |  | DITCH CHECK                      |
| 0010                               | 119+15                                  |    |          | RT       |                                       |                                  |   |   |  |   |  | 1   |  | DITCH CHECK                      |
| 0010                               | 120+15                                  |    |          | RT       |                                       |                                  |   |   |  |   |  | 1   |  | DITCH CHECK                      |
| 0010                               | 120+15                                  | -  | 127+95   | RT       |                                       |                                  |   |   |  |   | 693  |   |  | DITCH LINER                      |
| 0010                               | 122+20                                  |    |          | RT       |                                       |                                  |   |   |  |   |  | 1   |  | DITCH CHECK                      |
| 0010                               | 124+00                                  |    |          | RT       |                                       |                                  |   |   |  |   |  | 1   |  | DITCH CHECK                      |
| 0010                               | 126+10                                  |    |          | RT       |                                       |                                  |   |   |  |   |  | 1   |  | DITCH CHECK                      |
| 0010                               | 115+00                                  | -  | 128+00   | RT & LT  | 18                                    | 203                              | 203   | 1   | 1  | 130   | 132  | 3   | 2  | UNDISTRIBUTED TOTALS FOR PROJECT |
| SUBTOTAL STAGE III                 |   |    |          |          | 18                                    | 203                              | 203   | 1   | 1  | 130   | 825  | 6   | 2  |                                  |
| TOTAL 0010                         |   |    |          |          | 36                                    | 3100                             | 3100  | 4   | 4  | 650   | 1000   | 10  | 3  |                                  |

PAVEMENT MARKING

| CATEGORY                           | STATION     | TO | STATION     | LOCATION | PAV' T<br>MARKING<br>EPOXY<br>4-INCH<br>646.0106<br>LF | PAV' T<br>MARKING<br>EPOXY<br>8-INCH<br>646.0126<br>LF | REMOVING<br>PAVEMENT<br>MARKINGS<br>646.0600<br>LF | PAV' T<br>MARKING<br>STOP LINE<br>EPOXY<br>12-INCH<br>647.0556<br>LF | TEMPORARY<br>PAV' T<br>MARKING<br>4-INCH<br>649.0100<br>LF | TEMPORARY<br>PAV' T<br>MARKING<br>REMOVABLE<br>TAPE<br>4-INCH<br>649.0400<br>LF | TEMPORARY<br>PAVEMENT<br>MARKING STOP<br>LINE<br>REMOVABLE<br>TAPE 24-INCH<br>649.1400<br>LF | REMARKS                            |
|------------------------------------|-------------|----|-------------|----------|--|--|--|--|--|---|--|------------------------------------|
| 0010                               | 15+75 ' BP' | -  | 17+50 ' BP' | LT       |  |  |  |  |  | 175   |  | BY-PASS, WHITE EDGE LINE           |
| 0010                               | 15+75 ' BP' | -  | 17+50 ' BP' | RT       |  |  |  |  |  | 175   |  | BY-PASS, WHITE EDGE LINE           |
| 0010                               | 15+75 ' BP' | -  | 17+50 ' BP' | CL       |  |  |  |  |  | 350   |  | BY-PASS, DOUBLE YELLOW CENTER LINE |
| 0010                               | 116+15      | -  | 116+90      | LT       |  |  | 75   |  |  |   |  | WHITE EDGE LINE                    |
| 0010                               | 116+15      | -  | 117+45      | CL       |  |  | 260  |  |  |   |  | DOUBLE YELLOW CENTER LINE          |
| 0010                               | 116+30      | -  | 117+45      | RT       |  |  | 120  |  |  |   |  | WHITE EDGE LINE                    |
| 0010                               | 17+50 ' BP' | -  | 24+75 ' BP' | LT       |  |  |  |  | 725  |   |  | BY-PASS, WHITE EDGE LINE           |
| 0010                               | 17+50 ' BP' | -  | 24+75 ' BP' | RT       |  |  |  |  | 725  |   |  | BY-PASS, WHITE EDGE LINE           |
| 0010                               | 17+50 ' BP' | -  | 24+75 ' BP' | CL       |  |  |  |  | 1450   |   |  | BY-PASS, DOUBLE YELLOW CENTER LINE |
| 0010                               | 124+65      | -  | 126+10      | RT       |  |  | 145  |  |  |   |  | WHITE EDGE LINE                    |
| 0010                               | 124+75      | -  | 126+25      | CL       |  |  | 300  |  |  |   |  | DOUBLE YELLOW CENTER LINE          |
| 0010                               | 125+25      | -  | 126+25      | LT       |  |  | 100  |  |  |   |  | WHITE EDGE LINE                    |
| 0010                               | 24+75 ' BP' | -  | 26+75 ' BP' | LT       |  |  |  |  |  | 200   |  | BY-PASS, WHITE EDGE LINE           |
| 0010                               | 24+75 ' BP' | -  | 26+40 ' BP' | RT       |  |  |  |  |  | 170   |  | BY-PASS, WHITE EDGE LINE           |
| 0010                               | 24+75 ' BP' | -  | 26+75 ' BP' | CL       |  |  |  |  |  | 400   |  | BY-PASS, DOUBLE YELLOW CENTER LINE |
| 0010                               | 115+75      | -  | 128+25      | LT       | 1250   |  |  |  |  |   |  | WHITE EDGE LINE                    |
| 0010                               | 114+75      | -  | 128+25      | RT       | 1350   |  |  |  |  |   |  | WHITE EDGE LINE                    |
| 0010                               | 115+75      | -  | 128+25      | CL       | 2500   |  |  |  |  |   |  | DOUBLE YELLOW CENTER LINE          |
| 0010                               | 116+43      | -  | 117+43      | RT       |  | 100  |  |  |  |   |  | CHANNELIZING RIGHT TURN BAY        |
| 0010                               | 18+37 B'    | -  |             | RT       |  |  |  | 21   |  |   |  | STOP LINE ON BROCKWAY DRIVE        |
| CATEGORY 0010 TOTALS               |             |    |             |          | 5100   | 100  | 1000   | 21   | 2900   | 1470  | 0  |                                    |
| STH 171 - BRIDGE REPAIRS - STAGE 1 |             |    |             |          |  |  |  |  |  |   |  |                                    |
| 0030                               | 9+71        |    |             | RT       |  |  |  |  |  |   | 18   | STOP LINE AT TEMPORARY LIGHT       |
| 0030                               | 13+71       |    |             | LT       |  |  |  |  |  |   | 18   | STOP LINE AT TEMPORARY LIGHT       |
| 0030                               | 9+71        | -  | 13+71       | RT       |  |  |  |  |  | 425   |  | WHITE EDGE LINE                    |
| 0030                               | 9+71        | -  | 13+71       | LT       |  |  | 400  |  |  |   |  | REMOVAL WHITE EDGELINE             |
| 0030                               | 9+71        | -  | 13+71       | C/L      |  |  | 800  |  |  |   |  | REMOVAL OF CENTERLINE              |
| STH 171 - BRIDGE REPAIRS - STAGE 2 |             |    |             |          |  |  |  |  |  |   |  |                                    |
| 0030                               | 9+71        |    |             | LT       |  |  |  |  |  |   | 18   | STOP LINE AT TEMPORARY LIGHT       |
| 0030                               | 13+71       |    |             | RT       |  |  |  |  |  |   | 18   | STOP LINE AT TEMPORARY LIGHT       |
| 0030                               | 9+71        | -  | 13+71       | LT       |  |  |  |  |  | 425   |  | WHITE EDGE LINE                    |
| 0030                               | 9+71        | -  | 13+71       | RT       |  |  | 400  |  |  |   |  | REMOVAL WHITE EDGELINE             |
| 0030                               | 8+50        | -  | 13+80       | LT       | 530  |  |  |  |  |   |  | WHITE EDGE LINE - STH 171 BRIDGE   |
| 0030                               | 8+50        | -  | 13+80       | RT       | 530  |  |  |  |  |   |  | WHITE EDGE LINE - STH 171 BRIDGE   |
| 0030                               | 8+50        | -  | 13+80       | CL       | 530  |  |  |  |  |   |  | DOUBLE YELLOW CENTER LINE          |
| CATEGORY 0030 TOTALS               |             |    |             |          | 1590   | 0  | 1600   | 0  | 0  | 850   | 72   |                                    |
| PROJECT TOTALS                     |             |    |             |          | 6690   | 100  | 2600   | 21   | 2900   | 2320  | 72   |                                    |

CONSTRUCTION STAKING

| CATEGORY                        | STATION | TO | STATION              | LOCATION | CONSTRUCTION | CONSTRUCTION | CONSTRUCTION | CONSTRUCTION | CONSTRUCTION | CONSTRUCTION | REMARKS |  |
|---------------------------------|---------|----|----------------------|----------|--------------|--------------|--------------|--------------|--------------|--------------|---------|--|
|                                 |         |    |                      |          | STAKING      | STAKING      | GUTTER AND   | STAKING      | STAKING      | STAKING      |         |  |
|                                 |         |    |                      |          | SUBGRADE     | BASE         | CURB &       | PIPE         | STRUCTURE    | SUPPLEMENTAL |         |  |
|                                 |         |    |                      |          | 650. 4500    | 650. 5000    | 650. 5500    | 650. 6000    | 650. 6500    | 650. 9910    |         |  |
|                                 |         |    |                      |          | LF           | LF           | LF           | EACH         | LS           | LS           |         | LF   |
| 0010                            | 16+75   | -  | 26+50                | M/L      | 980          | 980          |              |              |              |              | 980     | STH 131 BY-PASS ROADWAY                    |
| 0010                            | 10+00   | -  | 14+60                | CREEK    |              |              |              |              |              |              | 460     | PROPOSED CREEK CHANNEL                     |
| 0010                            | 115+00  | -  | 128+00               | M/L      | 1300         | 1300         |              |              |              |              | 1300    | STH 131 PROPOSED ROADWAY                   |
| 0010                            | 8+19    | -  | 10+08                | BROCKWAY | 200          | 200          |              |              |              |              | 190     | BROCKWAY DRIVE                             |
| 0010                            | 8+69    | -  | 8+85                 | STH 171  | 20           | 20           |              |              |              |              |         | STH 171 B-12-137 WEST APPROACH             |
| 0010                            | 11+21   | -  | 11+33                | STH 171  | 20           | 20           |              |              |              |              |         | STH 171 B-12-137 EAST APPROACH             |
| 0010                            | 117+43  | -  | 9+03                 | RT       |              |              | 95           |              |              |              |         | SOUTH EAST QUAD - BROCKWAY/STH 131         |
| 0010                            | 8+83    | -  | 118+74               | RT       |              |              | 65           |              |              |              |         | NORTH EAST QUAD - BROCKWAY/STH 131         |
| 0010                            | 117+63  | -  | 118+37               | M/L      |              |              |              | 1            |              |              |         | CROSS DRAIN UNDER STH 131                  |
| 0010                            | 117+28  |    |                      | RT       |              |              |              | 1            |              |              |         | TEMPORARY CULVERT EXTENSION UNDER BROCKWAY |
| 0010                            | 120+05  | -  | 120+46               | BRIDGE   |              |              |              |              | 1            |              |         | B-12-79                                    |
| 0010                            | 18+83   | -  | 19+35                | BY-PASS  |              |              |              | 1            |              |              |         | TEMPORARY STREAM CROSS DRAIN - BY PASS     |
| 0010                            | 18+98   | -  | 19+40                | BY-PASS  |              |              |              | 1            |              |              |         | TEMPORARY STREAM CROSS DRAIN - BY PASS     |
| 0010                            |         |    | BRIDGE REPLACEMENT   |          |              |              |              |              |              | 0.5          |         | BRIDGE REPLACEMENT PROJECT B-12-79         |
|                                 |         |    | CATEGORY 0010 TOTALS |          | 2520         | 2520         | 160          | 4            | 1            | 0.5          | 2930    |  |
| STH 171 BRIDGE REPAIRS B-12-137 |         |    |                      |          |              |              |              |              |              |              |         |  |
| 0030                            | 8+69    | -  | 8+94                 | M/L      | 25           | 25           |              |              |              |              |         | WEST APPROACH B-12-137                     |
| 0030                            | 11+21   | -  | 11+33                | M/L      | 15           | 15           |              |              |              |              |         | EAST APPROACH B-12-137                     |
| 0030                            |         |    | BRIDGE REHAB         |          |              |              |              |              |              | 0.5          |         | BRIDGE REHAB PROJECT B-12-137              |
|                                 |         |    | CATEGORY 0030 TOTALS |          | 40           | 40           | 0            | 0            | 0            | 0.5          | 0       |  |
|                                 |         |    | PROJECT TOTALS       |          | 2560         | 2560         | 160          | 4            | 1            | 1            | 2930    |  |

PERMANENT SIGNING

| CATEGORY | STATION       | LOCATION | SIGN   | SIZE    | DESCRIPTION                      | POSTS WOOD | SIGNS TYPE   | REMOVING | REMOVING | REMARKS   |
|----------|---------------|----------|--------|---------|----------------------------------|------------|--------------|----------|----------|---|
|          |               |          |        |         |                                  | 4X6-INCH   | II           | SIGNS    | SMALL    |   |
|          |               |          |        |         |                                  | X 14-FT    | REFLECTIVE F | TYPE II  | SIGN     |   |
|          |               |          |        |         |                                  | 634.0614   | 637.2230     | 638.2602 | 638.3000 |   |
|          |               |          |        |         |                                  | EACH       | SF           | EACH     | EACH     |   |
| 0010     | 8+75          | LEFT     | R1-1   | 30"x30" | STOP                             | 1          | 5.18         | 1        | 1        | BROCKWAY DRIVE                                  |
| 0010     | 120+80        | LEFT     | W13-1  | 18"x18" | SPEED LIMIT 45                   | 1          | 2.25         | 1        | 1        | SPEED LIMIT SIGNAGE                             |
| 0010     | 118+56        | RIGHT    | W5-52R |         | HAZARD PANEL                     |            |              | 1        | 1        | SE QUAD OF EXISTING STRUCTURE, B-12-618         |
| 0010     | 118+56        | LEFT     | W5-52L |         | HAZARD PANEL                     |            |              | 1        | 1        | SW QUAD OF EXISTING STRUCTURE, B-12-618         |
| 0010     | 118+94        | RIGHT    | W5-52R |         | HAZARD PANEL                     |            |              | 1        | 1        | NE QUAD OF EXISTING STRUCTURE, B-12-618         |
| 0010     | 118+94        | LEFT     | W5-52L |         | HAZARD PANEL                     |            |              | 1        | 1        | NW QUAD OF EXISTING STRUCTURE, B-12-618         |
| 0010     | STH 131 - SO. | RIGHT    |        |         | 40 TON BRIDGE, 6 MILES AHEAD     |            |              | 1        | 1        | INTERSECTION OF STH 131/USH 61 - SOLDIERS GROVE |
| 0010     | USH 61 - SO.  | RIGHT    |        |         | 40 TON BRIDGE, 6 1/2 MILES AHEAD |            |              | 1        | 1        | USH 61 SOUTH - SOLDIERS GROVE                   |
| 0010     | USH 61 - NO.  | RIGHT    |        |         | 40 TON BRIDGE, 6 1/2 MILES AHEAD |            |              | 1        | 1        | USH 61 NORTH - SOLDIERS GROVE                   |
| 0010     | STH 131 -NO.  | RIGHT    |        |         | 40 TON BRIDGE, 1 1/4 MILES AHEAD |            |              | 1        | 1        | STH 131 NORTH - GAYS MILLS (STH 171/STH 131)    |
| 0010     | STH 131 - NO. | RIGHT    |        |         | 41 TON BRIDGE, 1 MILE AHEAD      |            |              | 1        | 1        | STH 131 NORTH - GAYS MILLS                      |
|          |               |          |        |         | TOTAL 0010                       | 2          | 7.43         | 11       | 11       |   |

TRAFFIC CONTROL SUMMARY

| CATEGORY                                       | DESCRIPTION             | SIGN CODE | SIZE<br>IN X IN | EACH | NUMBER<br>OF<br>DAYS | TRAFFIC<br>CONTROL<br>PROJECT | TRAFFIC<br>CONTROL<br>DRUMS | TRAFFIC<br>CONTROL<br>BARRICADES<br>TYPE II | TRAFFIC<br>CONTROL<br>BARRICADES<br>TYPE III | TRAFFIC<br>CONTROL<br>WARNING<br>LIGHTS<br>TYPE A | TRAFFIC<br>CONTROL<br>WARNING<br>LIGHTS<br>TYPE C | TRAFFIC<br>CONTROL<br>SIGNS | TEMPORARY<br>TRAFFIC<br>SIGNALS<br>FOR<br>BRIDGES | REMARKS                           |
|--|-------------------------|-----------|-----------------|------|----------------------|-------------------------------|-----------------------------|---|--|---|---|-----------------------------|---|-----------------------------------|
|  |                         |           |                 |      |                      | 643.0100<br>EACH              | 643.0300<br>DAY             | 643.0410<br>DAY                             | 643.0420<br>DAY                              | 643.0705<br>DAY                                   | 643.0715<br>DAY                                   | 643.0900<br>DAY             | 661.0100<br>LS                                    |                                   |
| TRAFFIC CONTROL FOR STH 131 BRIDGE REPLACEMENT |                         |           |                 |      |                      |                               |                             |   |  |   |   |                             |   |                                   |
| 0010   | ROAD WORK AHEAD         | W20-1     | 48 x 48         | 2    |                      |                               |                             |   |  |   |   |                             |   | SEE S.D.D. 15D 31-1 FOR PLACEMENT |
| 0010   | ROAD WORK 1000 FT       | W20-1     | 48 x 48         | 2    |                      |                               |                             |   |  |   |   |                             |   | SEE S.D.D. 15D 31-1 FOR PLACEMENT |
| 0010   | REVERSE TURN            | W01-4R    | 48 x 48         | 2    |                      |                               |                             |   |  |   |   |                             |   | SEE S.D.D. 15D 31-1 FOR PLACEMENT |
| 0010   | SPEED LIMIT 25 MPH      | W013-1    | 24 x 24         | 2    |                      |                               |                             |   |  |   |   |                             |   | SEE TRAFFIC CONTROL PLAN          |
| 0010   | ARROW                   | W01-6     | 48 x 24         | 6    |                      |                               |                             |   |  |   |   |                             |   | SEE S.D.D. 15D 31-1 FOR PLACEMENT |
| 0010   | STOP                    | R1-1      | 30 x 30         | 1    |                      |                               |                             |   |  |   |   |                             |   | STOP CONDITION ON BROCKWAY DRIVE  |
| 0010   | ROAD CLOSED (BARRICADE) | R11-2     | 48 x 30         | 1    |                      |                               |                             |   |  |   |   |                             |   | ROAD CLOSURE ON BROCKWAY          |
| 0010   | ROAD WORK AHEAD         | W20-1     | 48 x 48         | 1    |                      |                               |                             |   |  |   |   |                             |   | BROCKWAY DRIVE                    |
| 0010   | HAZRD                   | W5-52R    | 12 x 36         | 2    |                      |                               |                             |   |  |   |   |                             |   | SEE S.D.D. 15D 31-1 FOR PLACEMENT |
| 0010   | HAZRD                   | W5-52L    | 12 x 36         | 2    |                      |                               |                             |   |  |   |   |                             |   | SEE S.D.D. 15D 31-1 FOR PLACEMENT |
| 0010   | REVERSE TURN            | W01-4L    | 48 x 48         | 2    |                      |                               |                             |   |  |   |   |                             |   | SEE S.D.D. 15D 31-1 FOR PLACEMENT |
| 0010   | SPEED LIMIT 35 MPH      | W013-1    | 24 x 24         | 2    |                      |                               |                             |   |  |   |   |                             |   | SEE TRAFFIC CONTROL PLAN          |
| 0010   | NO PASSING ZONE         | W14-3     | 48 x 36         | 2    |                      |                               |                             |   |  |   |   |                             |   | SEE S.D.D. 15D 31-1 FOR PLACEMENT |
| 0010   | END ROAD WORK           | G20-2A    | 48 x 24         | 2    |                      |                               |                             |   |  |   |   |                             |   | SEE S.D.D. 15D 31-1 FOR PLACEMENT |
| 0010   | BRIDGE OUT (BARRICADE)  | R11-2     | 48 x 30         | 2    |                      |                               |                             |   |  |   |   |                             |   | SEE S.D.D. 15D 31-1 FOR PLACEMENT |
| 0010   | ROAD CLOSED (BARRICADE) | R11-2     | 48 x 30         | 1    |                      |                               |                             |   |  |   |   |                             |   | SEE S.D.D. 15D 31-1 FOR PLACEMENT |
| 0010   | ARROW (BARRICADE)       | W01-6     | 48 x 24         | 2    |                      |                               |                             |   |  |   |   |                             |   | SEE S.D.D. 15D 31-1 FOR PLACEMENT |
| TOTAL SIGNS                                    |                         |           |                 | 34   | 100                  | --                            | --                          | --  | --   | --  | --  | 3400                        | --  |                                   |
| TRAFFIC CONTROL DRUMS                          |                         |           |                 | 24   | 100                  | --                            | 2400                        | --  | --   | --  | --  | --                          | --  |                                   |
| TRAFFIC CONTROL BARRICADES, TYPE III           |                         |           |                 | 23   | 100                  | --                            | --                          | --  | 2300   | --  | --  | --                          | --  |                                   |
| WARNING LIGHTS, TYPE A                         |                         |           |                 | 8    | 100                  | --                            | --                          | --  | --   | 800   | --  | --                          | --  |                                   |
| WARNING LIGHTS, TYPE C                         |                         |           |                 | 20   | 100                  | --                            | --                          | --  | --   | --  | 2000  | --                          | --  |                                   |
| 0010   | TRAFFIC CONTROL PROJECT |           |                 |      |                      | 0.5                           |                             |   |  |   |   |                             |   |                                   |
| CATEGORY 0010 TOTALS                           |                         |           |                 |      |                      | 0.5                           | 2400                        | 0   | 2300   | 800   | 2000  | 3400                        | 0   |                                   |

TRAFFIC CONTROL FOR STH 171 BRIDGE REPAIRS

| CATEGORY                             | DESCRIPTION             | SIGN CODE | SIZE    | EACH | NUMBER OF |     |      |     |      |     |      |      |                                     |
|--------------------------------------|-------------------------|-----------|---------|------|-----------|-----|------|-----|------|-----|------|------|-------------------------------------|
|                                      |                         |           | IN X IN |      | DAYS      |     |      |     |      |     |      |      |                                     |
| 0030                                 | MAX 14' WIDTH           | W12-52    | 48 x 48 | 1    |           |     |      |     |      |     |      |      | (5) MILES AT STH 27/STH 171         |
| 0030                                 | XX MILES AHEAD          | W057-52   | 36 x 24 | 1    |           |     |      |     |      |     |      |      | MT. STERLING                        |
| 0030                                 | MAX 14' WIDTH           | W12-52    | 48 x 48 | 2    |           |     |      |     |      |     |      |      | SEE S. D. D. 15D 33-2 FOR PLACEMENT |
| 0030                                 | ROAD WORK AHEAD         | W20-1     | 48 x 48 | 2    |           |     |      |     |      |     |      |      | SEE S. D. D. 15D 33-2 FOR PLACEMENT |
| 0030                                 | ONE LANE ROAD AHEAD     | W20-4     | 48 x 48 | 2    |           |     |      |     |      |     |      |      | SEE S. D. D. 15D 33-2 FOR PLACEMENT |
| 0030                                 | NO PASSING ZONE         | W14-3     | 48 x 36 | 2    |           |     |      |     |      |     |      |      | SEE S. D. D. 15D 33-2 FOR PLACEMENT |
| 0030                                 | TRAFFIC SIGNALS         | W03-3     | 48 x 48 | 4    |           |     |      |     |      |     |      |      | SEE S. D. D. 15D 33-2 FOR PLACEMENT |
| 0030                                 | STOP HERE ON RED        | R10-6     | 24 x 36 | 2    |           |     |      |     |      |     |      |      | SEE S. D. D. 15D 33-2 FOR PLACEMENT |
| 0030                                 | END ROADWORK            | G20-2A    | 48 x 24 | 2    |           |     |      |     |      |     |      |      | SEE S. D. D. 15D 33-2 FOR PLACEMENT |
| 0030                                 | ARROW                   | W01-6     | 48 x 24 | 1    |           |     |      |     |      |     |      |      | SEE S. D. D. 15D 33-2 FOR PLACEMENT |
| 0030                                 | REVERSE TURN            | W01-4R    | 48 x 48 | 1    |           |     |      |     |      |     |      |      | SEE S. D. D. 15D 33-2 FOR PLACEMENT |
| 0030                                 | ROAD WORK AHEAD         | W20-1     | 48 x 48 | 1    |           |     |      |     |      |     |      |      | WEST RIVER ROAD                     |
| 0030                                 | MAX 14' WIDTH           | W12-52    | 48 x 48 | 1    |           |     |      |     |      |     |      |      | (8) MILES AT STH 131/USH 61         |
| 0030                                 | XX MILES AHEAD          | W057-52   | 36 x 24 | 1    |           |     |      |     |      |     |      |      | SOLIDERS GROVE                      |
| 0030                                 | MAX 14' WIDTH           | W12-52    | 48 x 48 | 1    |           |     |      |     |      |     |      |      | (0.2) MILES AT STH 131/STH 171      |
| 0030                                 | XX MILES AHEAD          | W057-52   | 36 x 24 | 1    |           |     |      |     |      |     |      |      | GAYS MILLS, WEST BOUND ON STH 171   |
| TOTAL SIGNS                          |                         |           |         | 25   | 60        | --  | --   | --  | --   | --  | 1500 | --   |                                     |
| TRAFFIC CONTROL DRUMS                |                         |           |         | 30   | 60        | --  | 1800 | --  | --   | --  | --   | --   |                                     |
| TRAFFIC CONTROL BARRICADES, TYPE II  |                         |           |         | 2    | 60        | --  | --   | 120 | --   | --  | --   | --   |                                     |
| TRAFFIC CONTROL BARRICADES, TYPE III |                         |           |         | 1    | 60        | --  | --   | --  | 60   | --  | --   | --   |                                     |
| WARNING LIGHTS, TYPE C               |                         |           |         | 10   | 60        | --  | --   | --  | --   | --  | 600  | --   |                                     |
| TRAILER MOUNTED TRAFFIC SIGNAL       |                         |           |         | 2    | 60        | --  | --   | --  | --   | --  | --   | --   | 1                                   |
| 0030                                 | TRAFFIC CONTROL PROJECT |           |         |      |           | 0.5 |      |     |      |     |      |      |                                     |
| CATEGORY 0030 TOTALS                 |                         |           |         |      |           | 0.5 | 1800 | 120 | 60   | 0   | 600  | 1500 | 1                                   |
| PROJECT TOTALS                       |                         |           |         |      |           | 1   | 4200 | 120 | 2360 | 800 | 2600 | 4900 | 1                                   |



CONVENTIONAL ABBREVIATIONS

|                      |        |                   |        |
|----------------------|--------|-------------------|--------|
| ACCESS POINT/        | AP     | REFERENCE LINE    | R/L    |
| DRIVEWAY CONNECTION  | AR     | RELEASE OF RIGHTS | ROR    |
| ACCESS RIGHTS        | AR     | REMAINING         | REM.   |
| ACRES                | AC.    | RIGHT-OF-WAY      | R/W    |
| AND OTHERS           | ET.AL. | SECTION           | SEC.   |
| CENTERLINE           | C/L    | STATION           | STA.   |
| CERTIFIED SURVEY MAP | CSM    | TEMPORARY LIMITED |        |
| CORNER               | COR.   | EASEMENT          | TLE    |
| DOCUMENT             | DOC.   | VOLUME            | V.     |
| EASEMENT             | EASE.  | PERMANENT LIMITED |        |
| LAND CONTRACT        | LC     | EASEMENT          | PLE    |
| MONUMENT             | MON.   | PROPERTY LINE     | PL     |
| PAGE                 | P.     | RECORDED AS       | (100') |

|            |                      |
|------------|----------------------|
| R/W POINTS | STATIONING & OFFSETS |
| 500        | 114+99.61 56.51'L    |
| 501        | 118+23.85 50.69'L    |
| 502        | 120+33.61 50.34'L    |
| 503        | 126+00.00 50.06'L    |
| 504        | 126+00.00 49.94'R    |
| 505        | 124+49.89 49.87'R    |
| 506        | 118+72.17 155.08'R   |
| 507        | 117+92.20 49.14'R    |
| 508        | 114+99.77 43.65'R    |
| PLE POINTS | STATIONING & OFFSETS |
| 800        | 118+23.85 99.00'L    |
| 801        | 119+96.00 99.00'L    |

|            |                      |
|------------|----------------------|
| TLE POINTS | STATIONING & OFFSETS |
| 700        | 118+13.65 201.70'R   |
| 701        | 118+00.81 204.12'R   |
| 702        | 118+75.55 162.66'R   |
| 703        | 121+54.15 185.33'R   |
| 704        | 121+55.20 111.14'R   |
| 705        | 123+68.53 114.15'R   |
| 706        | 124+76.78 49.88'R    |
| 707        | 117+12.33 47.90'R    |
| 708        | 117+81.58 106.83'R   |

|             |                     |
|-------------|---------------------|
| R/W COURSES |                     |
| 500-501     | N00°47'53"W 325.31' |
| 501-502     | N00°42'53"W 209.76' |
| 502-503     | N00°46'41"W 566.36' |
| 503-504     | N89°11'32"E 100.00' |
| 504-505     | S00°46'43"E 150.11' |
| 505-506     | S11°07'33"E 587.22' |
| 506-507     | S52°17'44"W 131.97' |
| 507-508     | S00°46'39"E 292.12' |
| 508-500     | S87°53'46"W 100.16' |
| PLE COURSES |                     |
| 501-800     | S89°11'33"W 48.31'  |
| 800-801     | N00°48'23"W 172.15' |
| 801-502     | N51°29'37"E 61.50'  |

|              |                           |
|--------------|---------------------------|
| R/W MONUMENT | COORDINATES               |
| 500          | X=399709.180 Y=224433.705 |
| 501          | X=399704.650 Y=224758.980 |
| 502          | X=399702.050 Y=224968.720 |
| 503          | X=399694.460 Y=225535.060 |
| 504          | X=399796.390 Y=225536.470 |
| 505          | X=399796.390 Y=225386.370 |
| 506          | X=399909.720 Y=224810.190 |
| 507          | X=399805.310 Y=224729.480 |
| 508          | X=399809.273 Y=224437.382 |
| 800          | X=399656.350 Y=224758.299 |
| 801          | X=399653.927 Y=224930.432 |

TRANSPORTATION PROJECT PLAT NO: 5783-03-21-4.01

PART OF LOT 10F THE ASSESSOR'S PLAT OF THE VILLAGE OF GAYS MILLS IN THE NW1/4-NW1/4; ALSO PART OF THE NE1/4-NW1/4, ALL IN SECTION 22 IN THE VILLAGE OF GAYS MILLS, T10N, R4W, IN CRAWFORD COUNTY, WISCONSIN.

RELOCATION ORDER STH 131, WAUZEKA - SOLDIERS GROVE

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

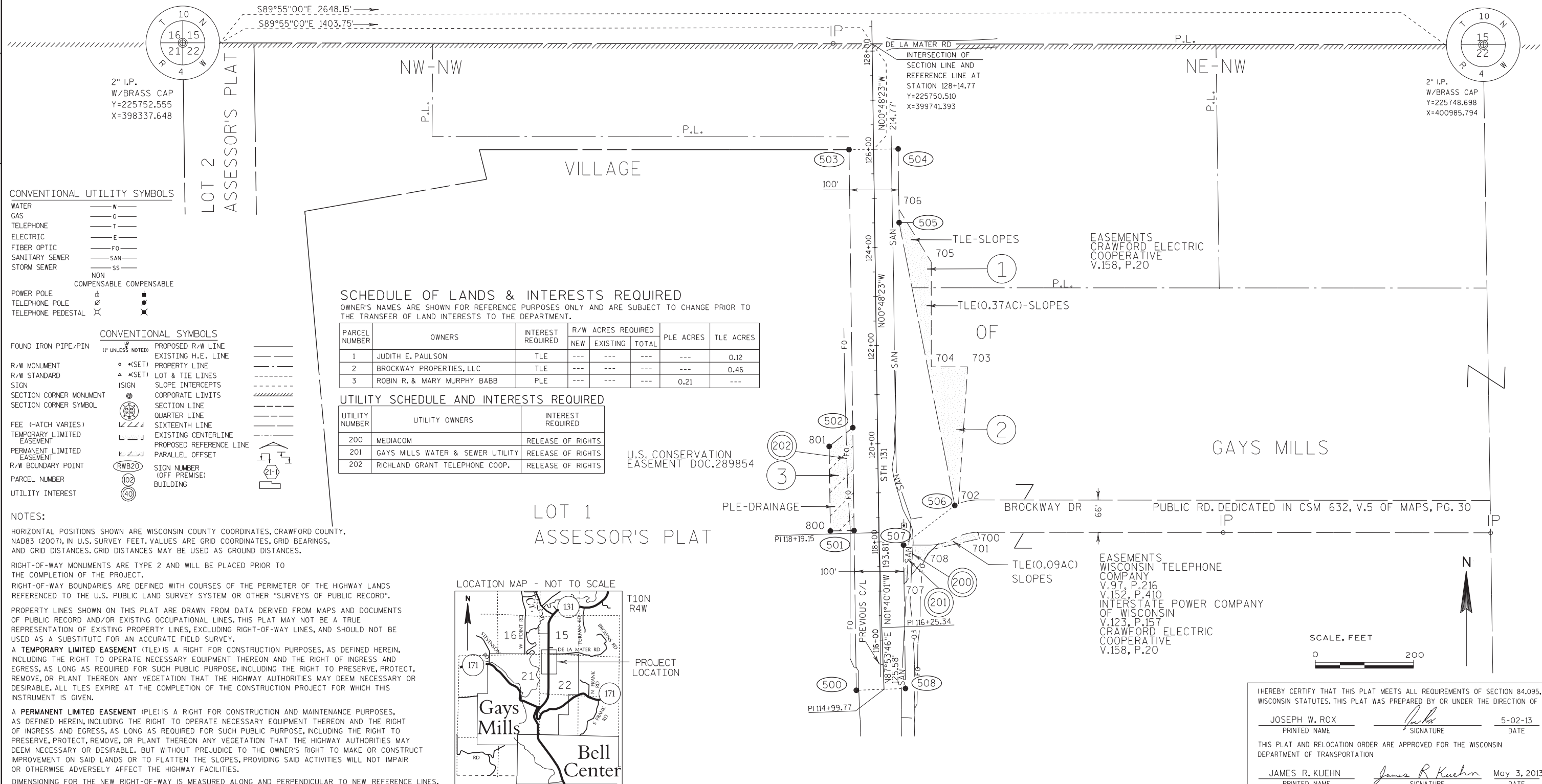
TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3) AND 84.09, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:  
1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.  
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.  
THE BASIS FOR THE EXISTING RIGHT OF WAY AS SHOWN ON THIS PLAT IS WISDOT DJ9571, CSM 632 IN V.5 OF MAPS, PG. 30, AND FOUND IRON PINS.

DOCUMENT #320155

ACCEPTED FOR RECORDING IN THE OFFICE OF THE REGISTER OF DEEDS IN CRAWFORD COUNTY, WISCONSIN AT 11:28 A.M. ON MAY 7, 2013  
FILED IN 2 PLATS 77

THE ORIGINAL DOCUMENT WAS SIGNED BY MELISSA C NAGEL, REG.

RESERVED FOR REGISTER OF DEEDS  
PROJECT NUMBER 5783-03-21-4.01



NOTES:

HORIZONTAL POSITIONS SHOWN ARE WISCONSIN COUNTY COORDINATES, CRAWFORD COUNTY, NAD83 (2007), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.

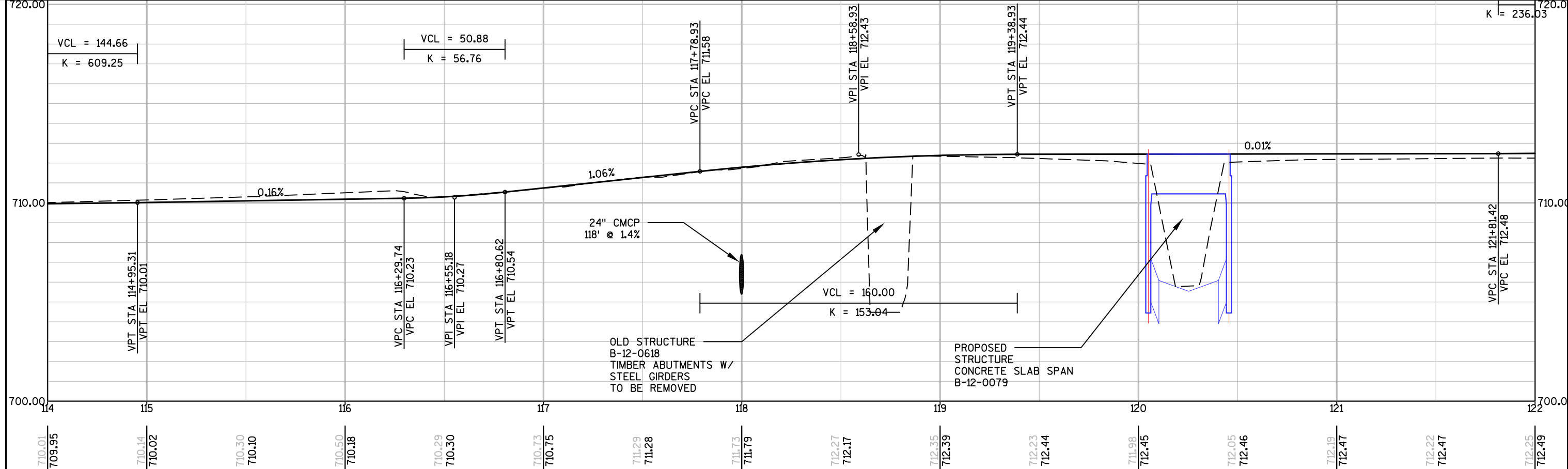
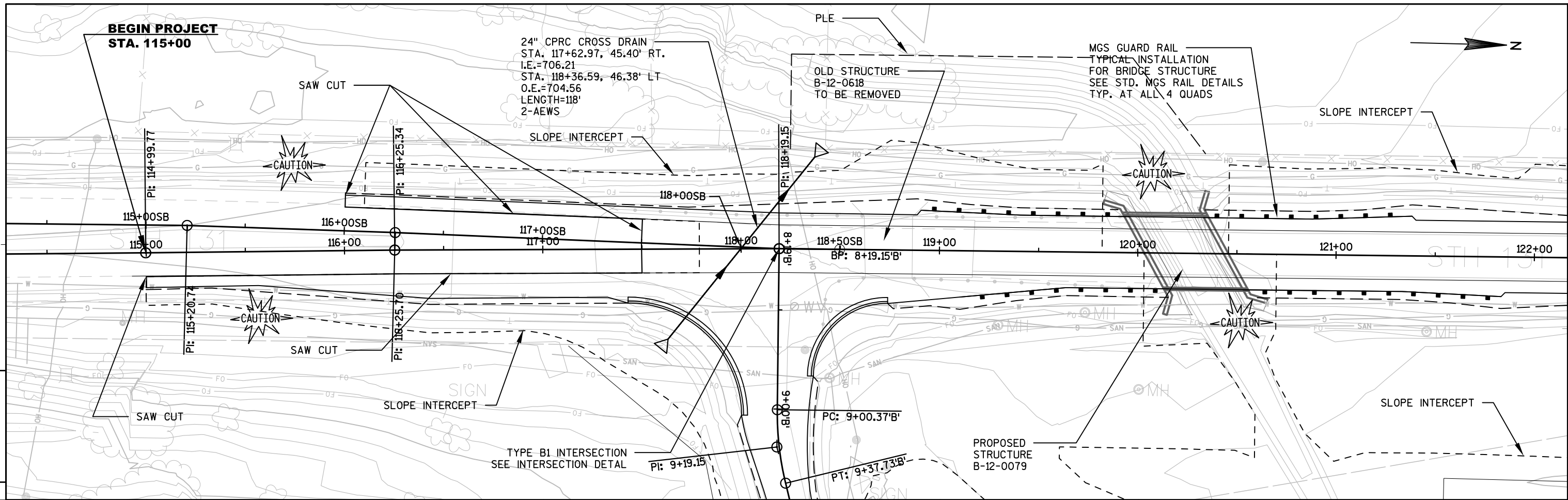
RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD".

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY LINES, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

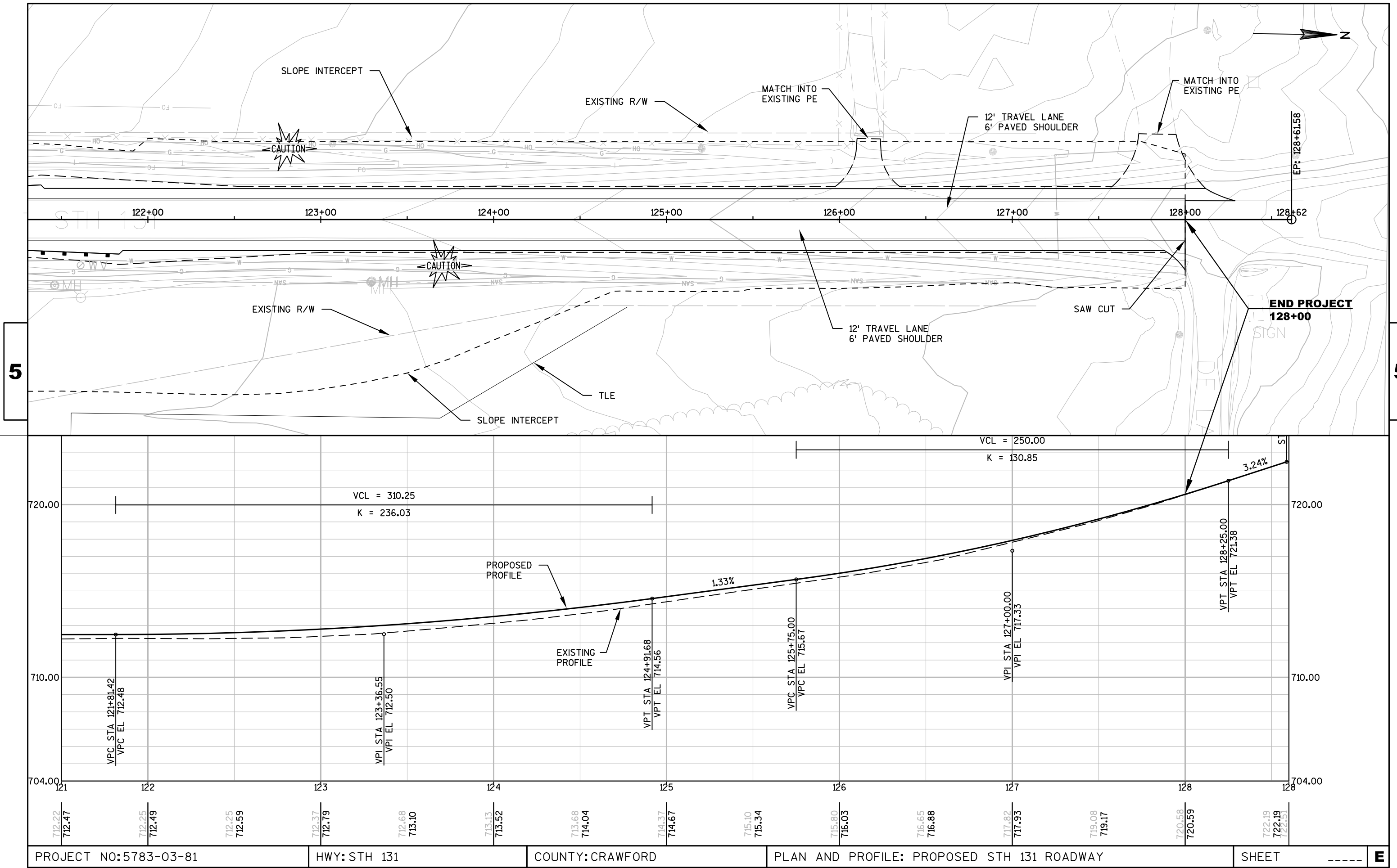
A **TEMPORARY LIMITED EASEMENT (TLE)** IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. ALL TLES EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

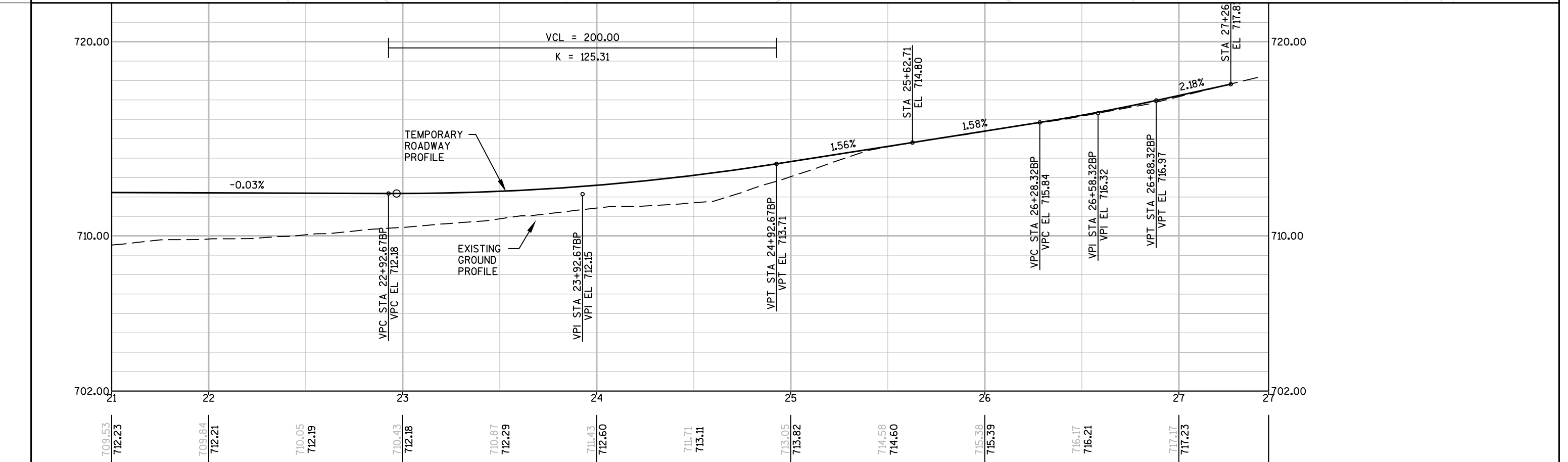
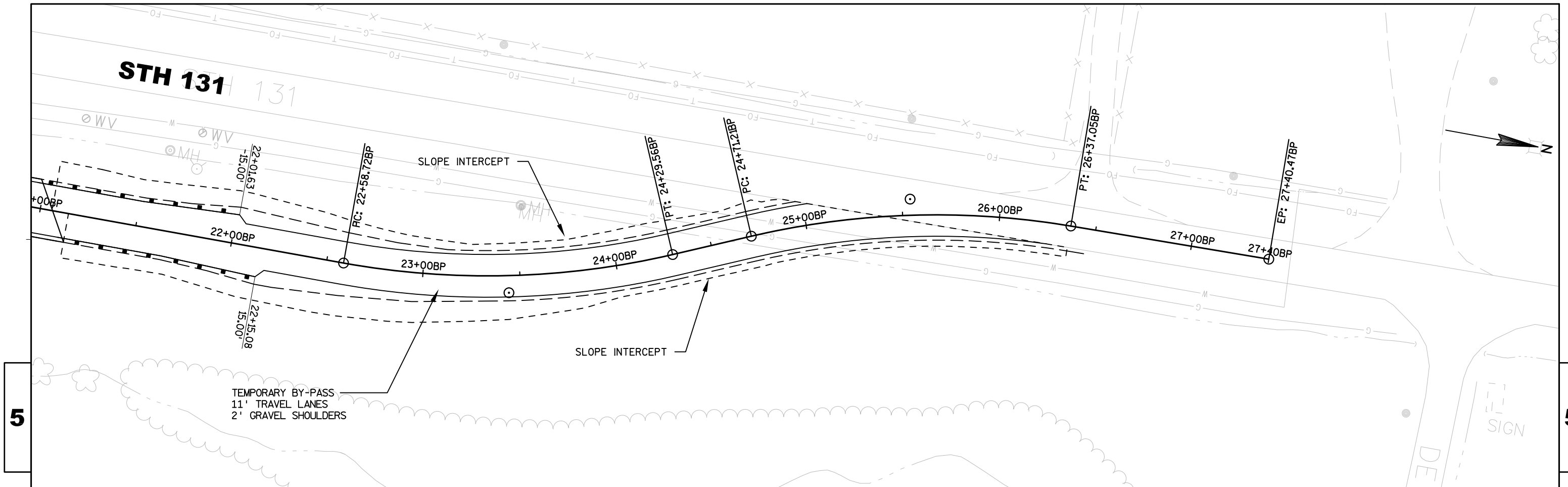
A **PERMANENT LIMITED EASEMENT (PLE)** IS A RIGHT FOR CONSTRUCTION AND MAINTENANCE PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. BUT WITHOUT PREJUDICE TO THE OWNER'S RIGHT TO MAKE OR CONSTRUCT IMPROVEMENT ON SAID LANDS OR TO FLATTEN THE SLOPES, PROVIDING SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.

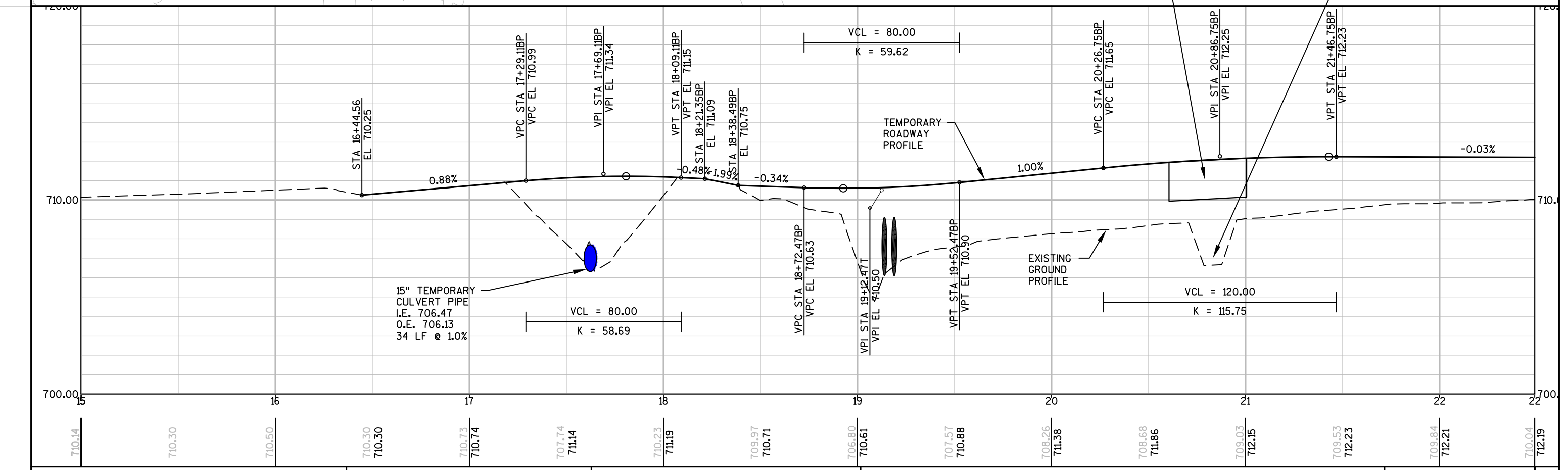
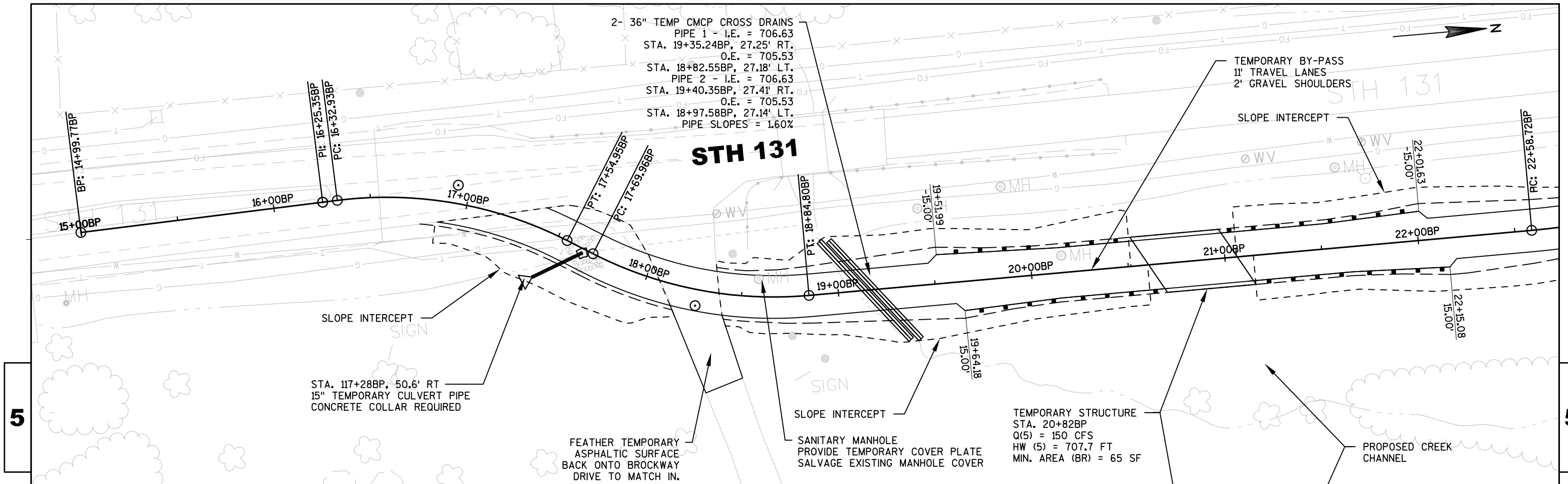
DIMENSIONING FOR THE NEW RIGHT-OF-WAY IS MEASURED ALONG AND PERPENDICULAR TO NEW REFERENCE LINES.



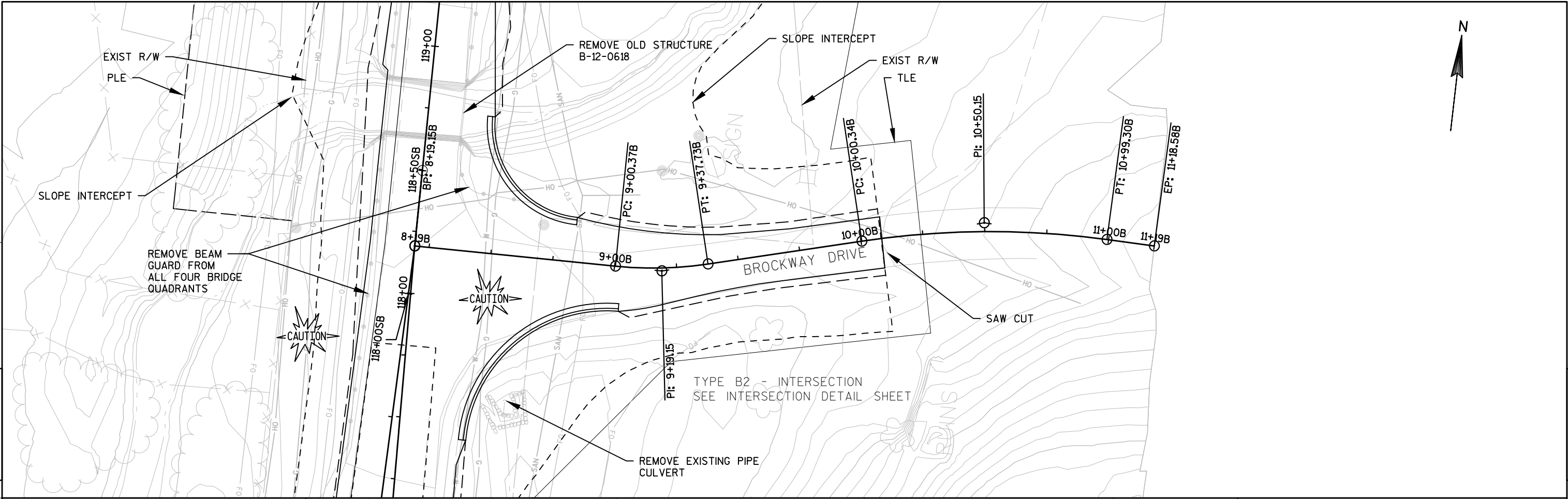




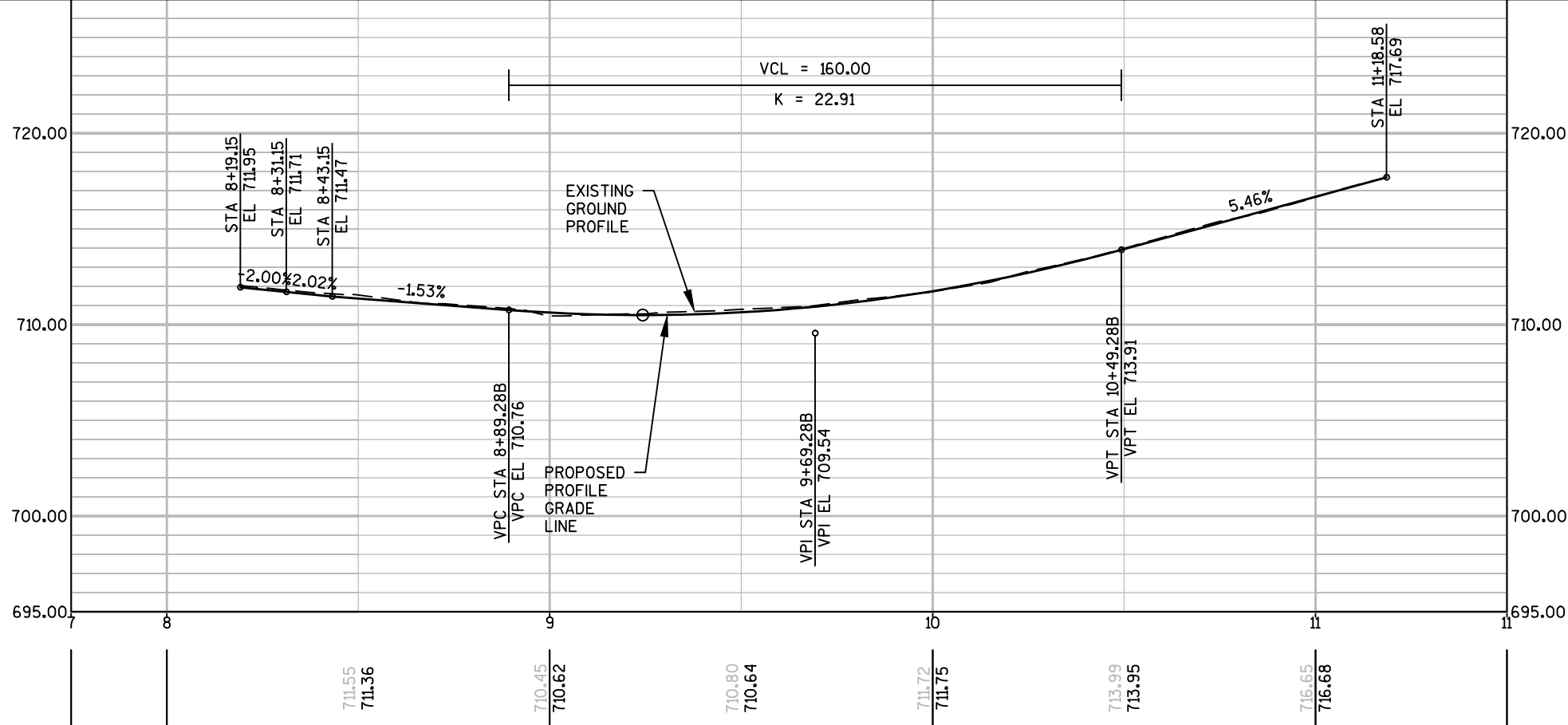




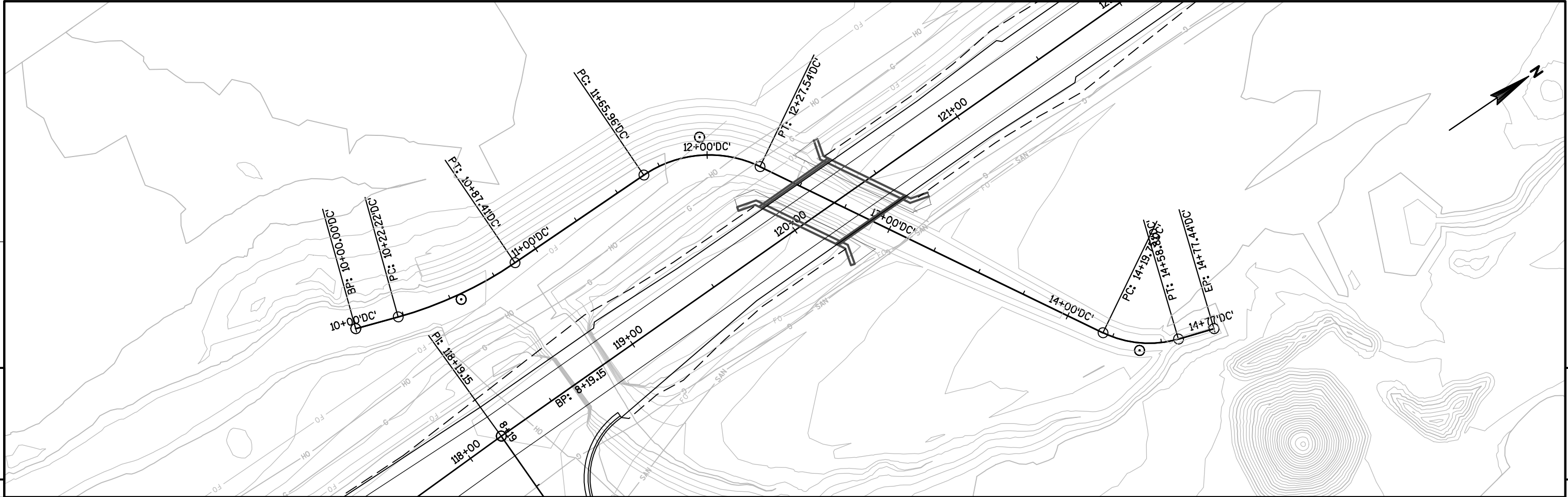
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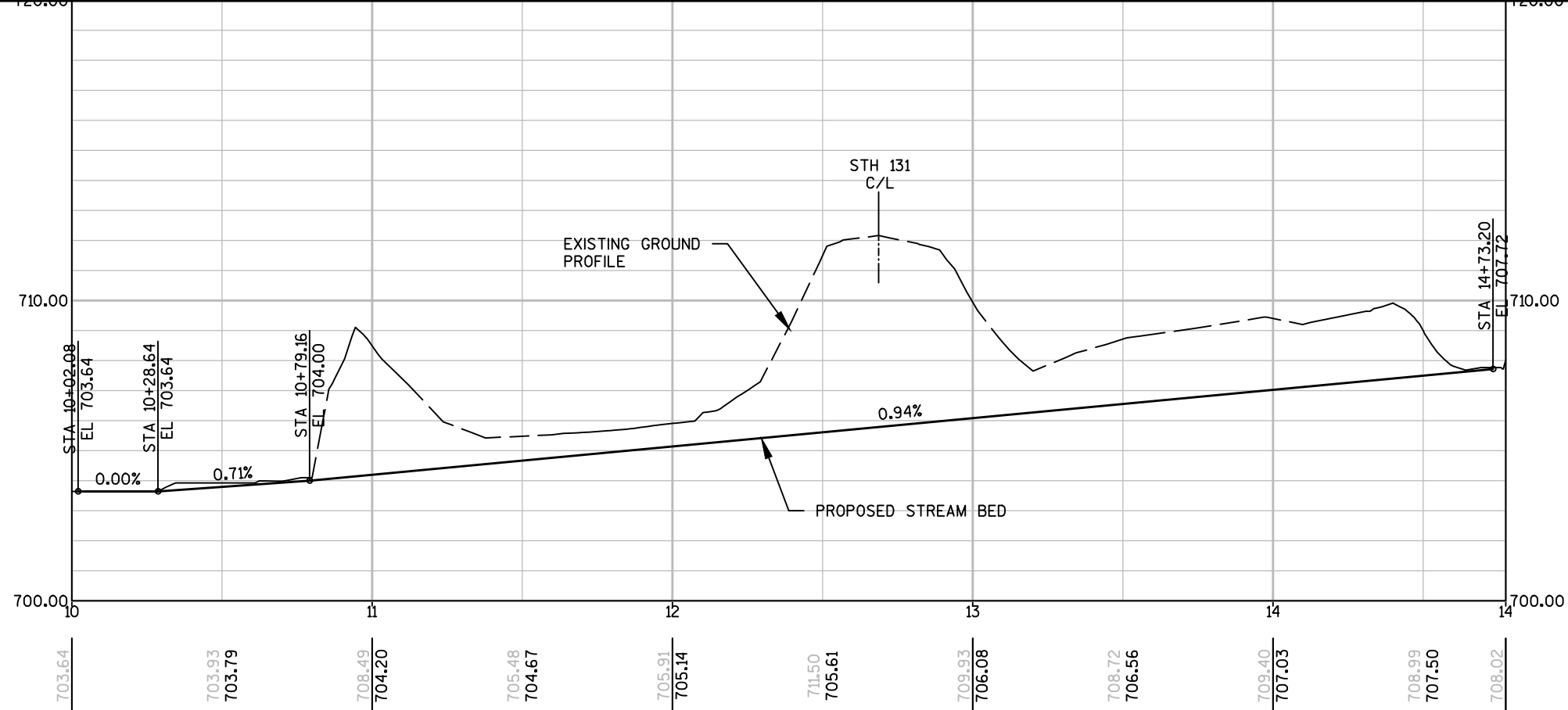
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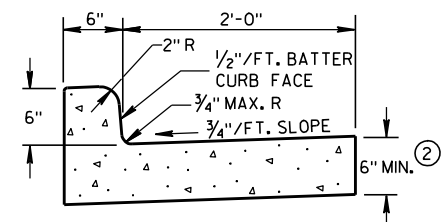


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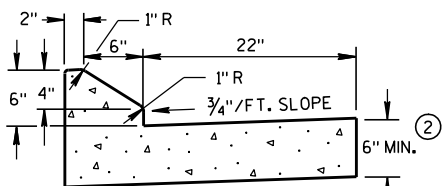


Standard Detail Drawing List

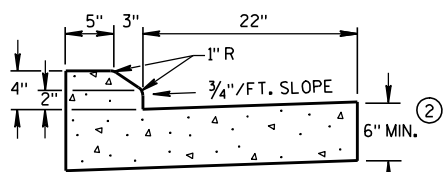
|           |  |
|-----------|--|
| 08D01-17  | CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES   |
| 08E08-03  | TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS                                      |
| 08E09-06  | SILT FENCE   |
| 08F01-11  | APRON ENDWALLS FOR CULVERT PIPE  |
| 08F04-07  | JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL  |
| 09A01-13A | AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND D AND TEE INTERSECTION BYPASS LANE        |
| 12A03-10  | NAME PLATE (STRUCTURES)  |
| 13C09-10A | CONCRETE PAVEMENT REPAIR AND REPLACEMENT   |
| 13C09-10B | CONCRETE PAVEMENT REPAIR AND REPLACEMENT   |
| 13C09-10C | CONCRETE PAVEMENT REPAIR AND REPLACEMENT   |
| 14B42-02A | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL   |
| 14B42-02B | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL   |
| 14B42-02C | MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL   |
| 14B44-01A | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)   |
| 14B44-01B | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)   |
| 14B44-01C | MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)   |
| 14B45-03A | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)   |
| 14B45-03B | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)   |
| 14B45-03C | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)   |
| 14B45-03D | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)   |
| 14B45-03E | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)   |
| 14B45-03F | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)   |
| 14B45-03G | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)   |
| 14B45-03H | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)   |
| 14B45-03I | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)   |
| 14B45-03J | MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)   |
| 15A01-11  | MARKER POST FOR RIGHT-OF-WAY   |
| 15A03-02A | FLEXIBLE MARKER POST FOR CULVERT END   |
| 15A03-02B | FLEXIBLE MARKER POST FOR CULVERT END   |
| 15C02-05A | BARRICADES AND SIGNS FOR MAINLINE CLOSURES   |
| 15C02-05B | BARRICADES AND SIGNS FOR MAINLINE CLOSURES   |
| 15C04-02  | TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M. P. H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC |
| 15C05-02  | TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M. P. H. OR LESS   |
| 15C08-16A | PAVEMENT MARKING (MAINLINE)  |
| 15C08-16B | PAVEMENT MARKING (INTERSECTIONS)   |
| 15C12-04  | TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)                                    |
| 15D03-02  | TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M. P. H. WITH BARRIER                          |
| 15D30-01  | TRAFFIC CONTROL, SIDEWALK CLOSURE  |
| 15D31-02  | TRAFFIC CONTROL, TEMPORARY BYPASS ROADWAY  |
| 15D33-03  | TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS  |



TYPES A &amp; D ①

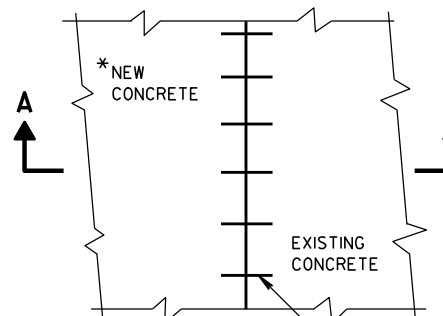


6" SLOPED CURB TYPES G &amp; J ①



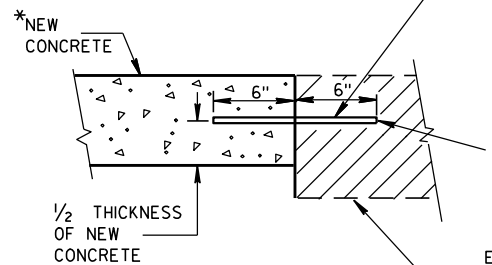
4" SLOPED CURB TYPES G &amp; J ①

CONCRETE CURB &amp; GUTTER 30"



PLAN VIEW

\* NEW CURB & GUTTER,  
SURFACE DRAINS,  
CONCRETE PAVEMENT  
OR OTHER NEW CONCRETE.

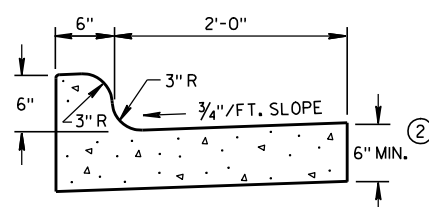


SECTION A-A  
TIE BARS DRILLED  
INTO EXISTING PAVEMENT

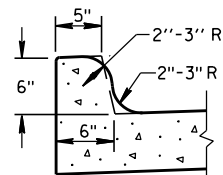
NO. 6 TIE BARS SPACED 2'-6" C-C,  
INSTALLED PERPENDICULAR  
TO THE LONGITUDINAL JOINT.

MAXIMUM DRILL HOLE  
SIZE IS 1/8" GREATER  
THAN TIE BAR DIAMETER

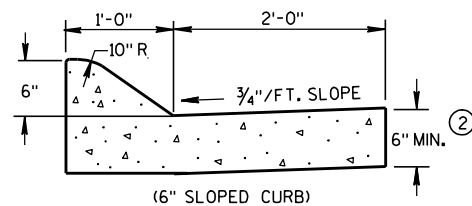
EXISTING  
CONCRETE



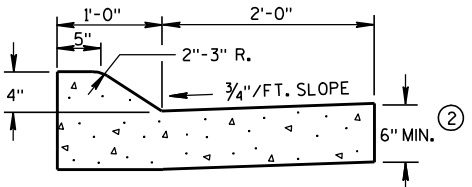
TYPES K &amp; L ①



OPTIONAL CURB SHAPE  
FOR TYPES K & L ①

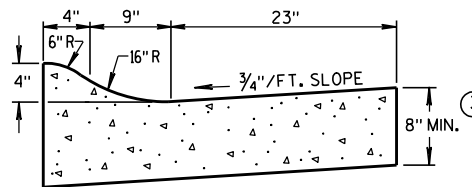


(6" SLOPED CURB)

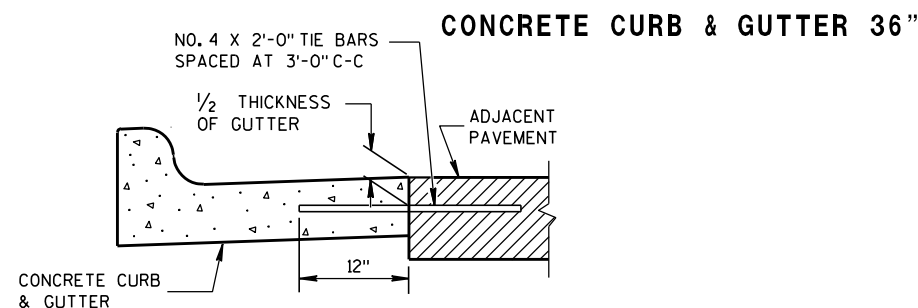


(4" SLOPED CURB)

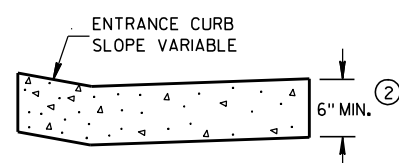
TYPES A &amp; D ①



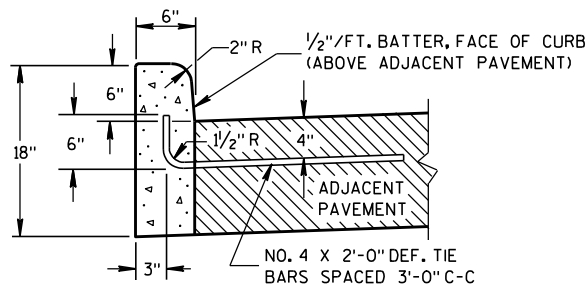
4" SLOPED CURB TYPES R &amp; T ① ④



TYPICAL TIE BAR LOCATION ①

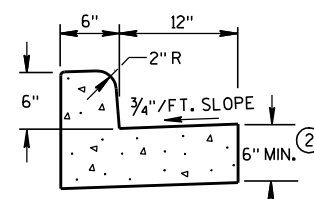


DRIVEWAY ENTRANCE CURB  
(WHEN DIRECTED BY THE ENGINEER)

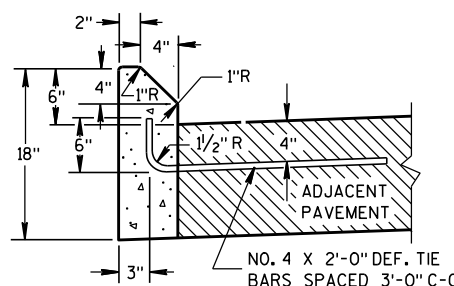


TYPES A &amp; D ①

CONCRETE CURB



TYPES A & D  
CONCRETE CURB & GUTTER 18"



TYPES G &amp; J ①

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

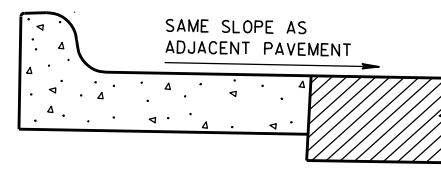
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

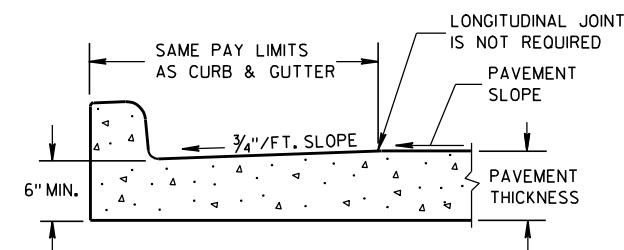
WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

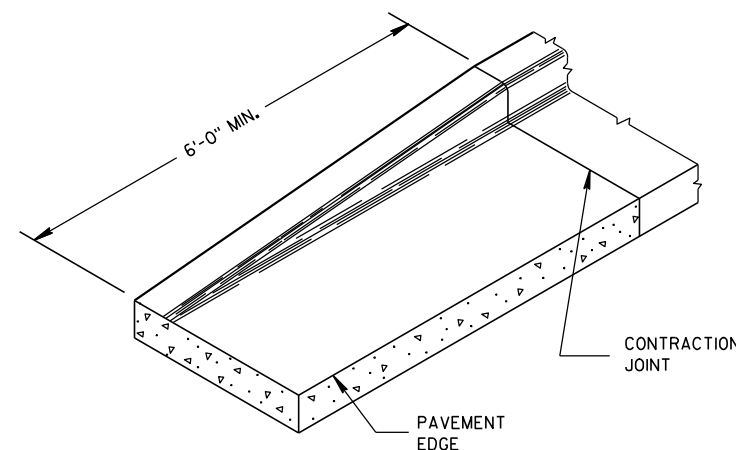
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K AND R.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ④ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑤ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



REVERSE SLOPE GUTTER ⑤  
(TYPICAL FOR ALL CURB & GUTTER TYPES)



PARTIAL SECTION OF PAVEMENT  
WITH INTEGRAL CURB & GUTTER



END SECTION CURB &amp; GUTTER

CONCRETE CURB, CONCRETE  
CURB & GUTTER AND TIES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

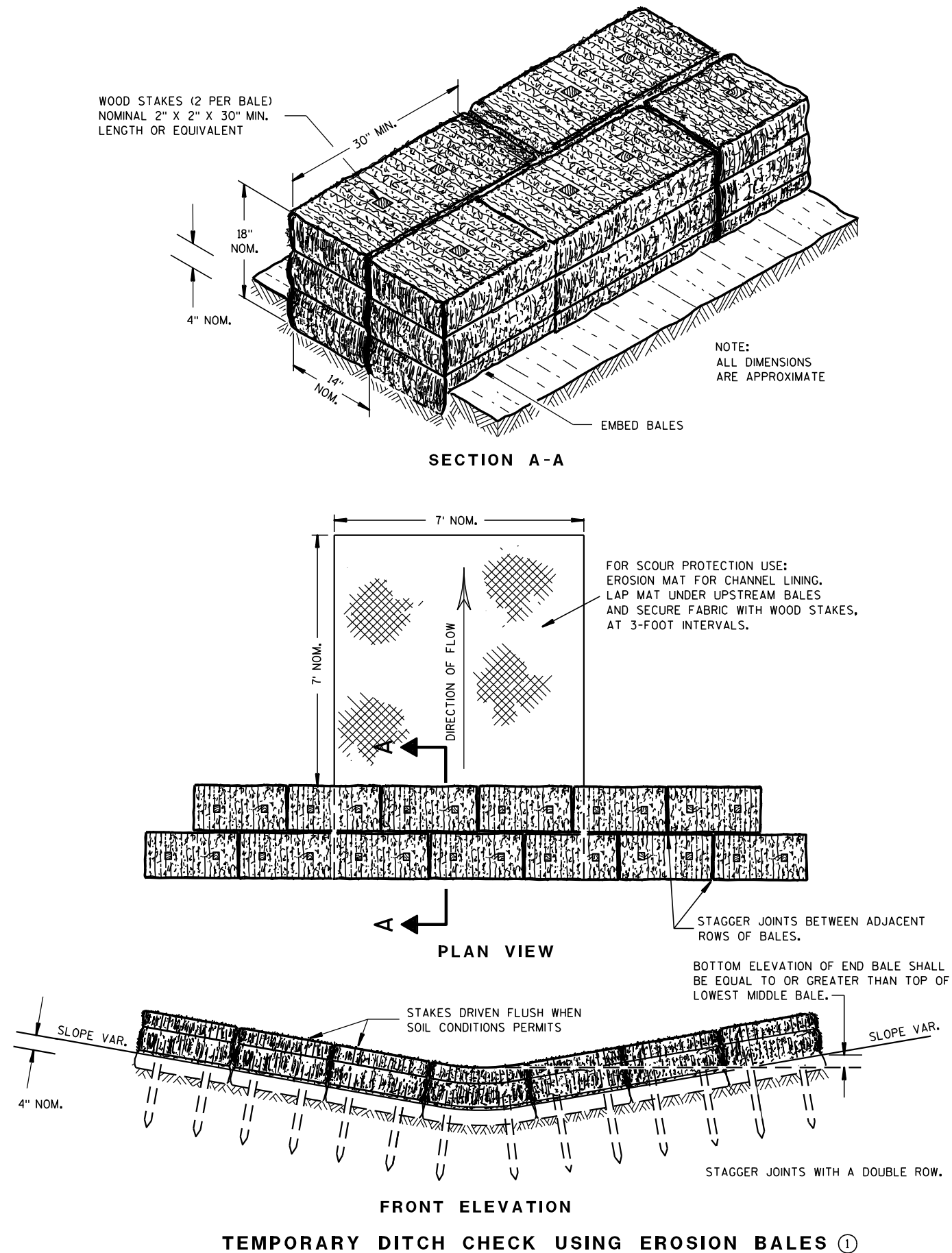
9/4/08

DATE

FHWA

/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER

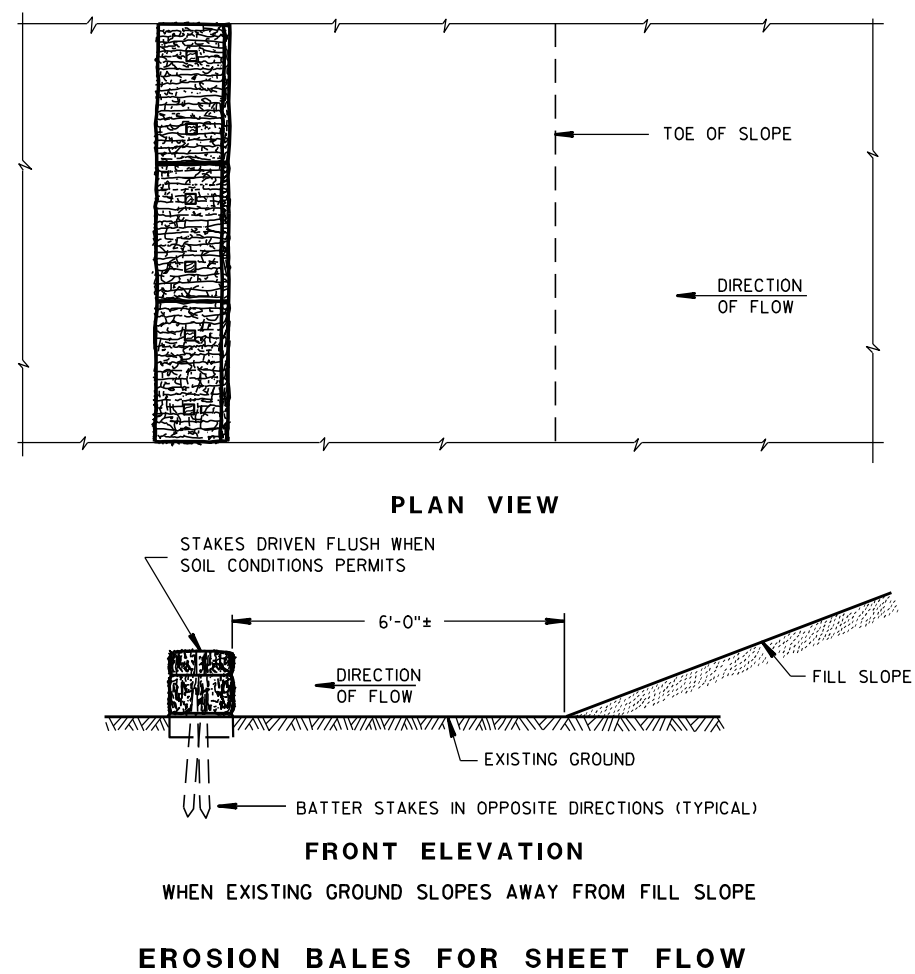
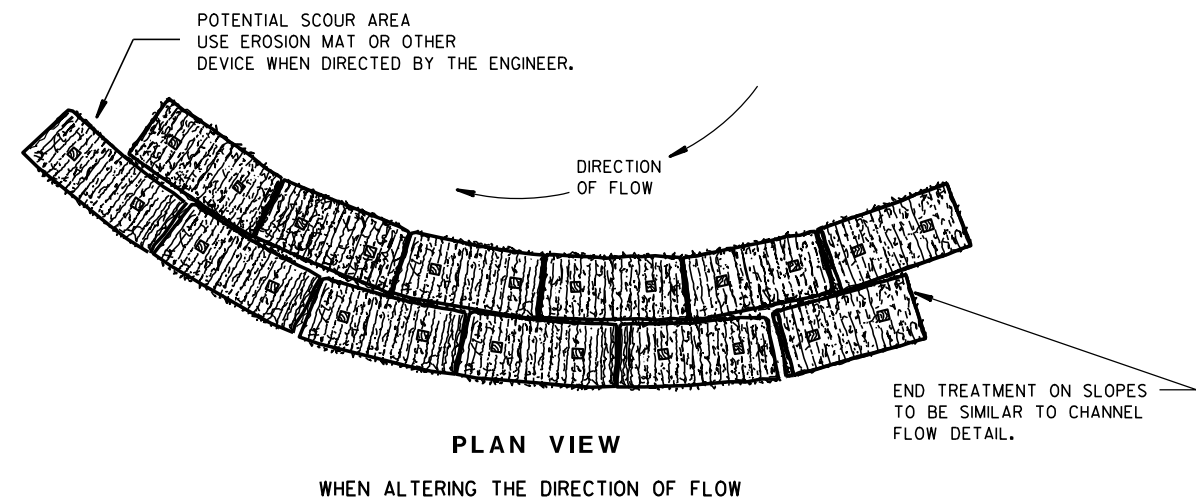




## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF  
EROSION BALES / TEMPORARY  
DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE

FHWA

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



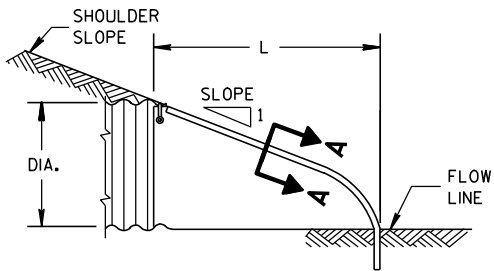
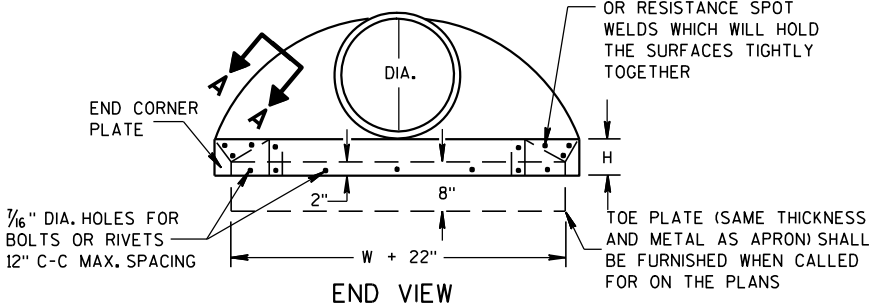
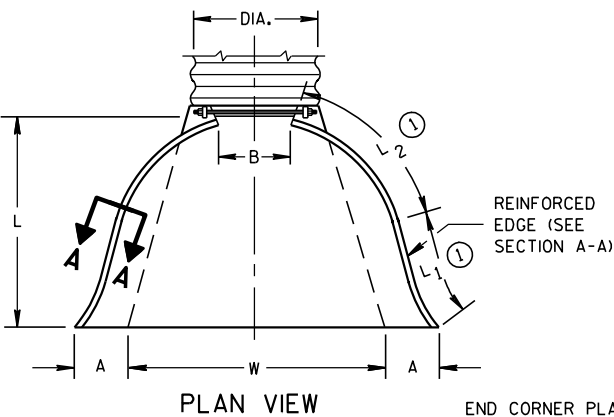
- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



|  |  |
|--|--|
| <b>SILT FENCE</b>  |  |
| <b>STATE OF WISCONSIN<br/>DEPARTMENT OF TRANSPORTATION</b> |  |
| <b>APPROVED</b><br><u>4-29-05</u><br><b>DATE</b>           | <u>/S/ Beth Cannestra</u><br><b>CHIEF ROADWAY DEVELOPMENT ENGINEER</b> |

| METAL APRON ENDWALLS |                         |       |                     |             |            |                |         |         |            |               |       |
|----------------------|-------------------------|-------|---------------------|-------------|------------|----------------|---------|---------|------------|---------------|-------|
| PIPE DIA.<br>(IN.)   | MIN. THICK.<br>(Inches) |       | DIMENSIONS (Inches) |             |            |                |         |         |            | APPROX. SLOPE | BODY  |
|                      | STEEL                   | ALUM. | A<br>(±1")          | B<br>(MAX.) | H<br>(±1") | L<br>(±1 1/2") | L1<br>① | L2<br>① | W<br>(±2") |               |       |
| 12                   | .064                    | .060  | 6                   | 6           | 6          | 21             | 12      | 17 1/2  | 24         | 2 1/2 to 1    | 1 Pc. |
| 15                   | .064                    | .060  | 7                   | 8           | 6          | 26             | 14      | 21 3/4  | 30         | 2 1/2 to 1    | 1 Pc. |
| 18                   | .064                    | .060  | 8                   | 10          | 6          | 31             | 15      | 28 1/4  | 36         | 2 1/2 to 1    | 1 Pc. |
| 21                   | .064                    | .060  | 9                   | 12          | 6          | 36             | 18      | 29 5/8  | 42         | 2 1/2 to 1    | 1 Pc. |
| 24                   | .064                    | .075  | 10                  | 13          | 6          | 41             | 18      | 37 1/4  | 48         | 2 1/2 to 1    | 1 Pc. |
| 30                   | .079                    | .075  | 12                  | 16          | 8          | 51             | 18      | 52 1/4  | 60         | 2 1/2 to 1    | 1 Pc. |
| 36                   | .079                    | .105  | 14                  | 19          | 9          | 60             | 24      | 59 3/4  | 72         | 2 1/2 to 1    | 2 Pc. |
| 42                   | .109                    | .105  | 16                  | 22          | 11         | 69             | 24      | 75 5/8  | 84         | 2 1/2 to 1    | 2 Pc. |
| 48                   | .109                    | .105  | 18                  | 27          | 12         | 78             | 24      | 81      | 90         | 2 1/4 to 1    | 3 Pc. |
| 54                   | .109                    | .105  | 18                  | 30          | 12         | 84             | 30      | 85 1/2  | 102        | 2 1/4 to 1    | 3 Pc. |
| 60                   | .109x                   | .105x | 18                  | 33          | 12         | 87             | —       | —       | 114        | 2 to 1        | 3 Pc. |
| 66                   | .109x                   | .105x | 18                  | 36          | 12         | 87             | —       | —       | 120        | 2 to 1        | 3 Pc. |
| 72                   | .109x                   | .105x | 18                  | 39          | 12         | 87             | —       | —       | 126        | 2 to 1        | 3 Pc. |
| 78                   | .109x                   | .105x | 18                  | 42          | 12         | 87             | —       | —       | 132        | 1 1/2 to 1    | 3 Pc. |
| 84                   | .109x                   | .105x | 18                  | 45          | 12         | 87             | —       | —       | 138        | 1 1/2 to 1    | 3 Pc. |
| 90                   | .109x                   | .105x | 18                  | 37          | 12         | 87             | —       | —       | 144        | 1 1/2 to 1    | 3 Pc. |
| 96                   | .109x                   | .105x | 18                  | 35          | 12         | 87             | —       | —       | 150        | 1 1/2 to 1    | 3 Pc. |

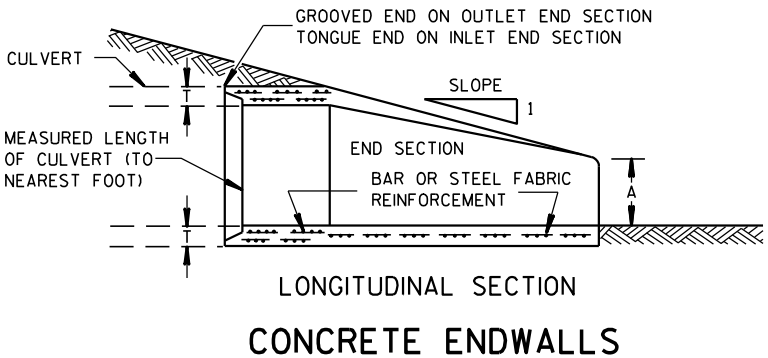
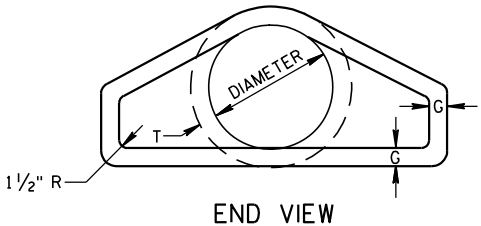
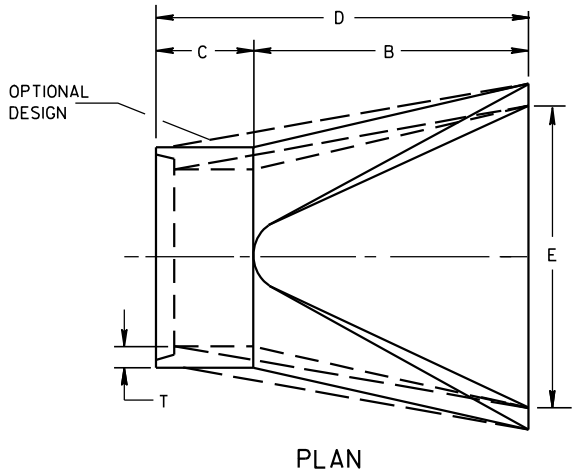
\* EXCEPT CENTER PANEL  
SEE GENERAL NOTES



SIDE ELEVATION  
METAL ENDWALLS

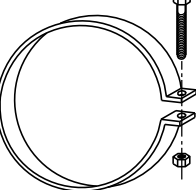
| REINFORCED CONCRETE APRON ENDWALLS |                     |        |        |           |            |     |       |               |  |  |  |
|------------------------------------|---------------------|--------|--------|-----------|------------|-----|-------|---------------|--|--|--|
| PIPE DIA.<br>(IN.)                 | DIMENSIONS (Inches) |        |        |           |            |     |       | APPROX. SLOPE |  |  |  |
|                                    | T                   | A      | B      | C         | D          | E   | G     |               |  |  |  |
| 12                                 | 2                   | 4      | 24     | 48 1/8    | 72 1/8     | 24  | 2     | 3 to 1        |  |  |  |
| 15                                 | 2 1/4               | 6      | 27     | 46        | 73         | 30  | 2 1/4 | 3 to 1        |  |  |  |
| 18                                 | 2 1/2               | 9      | 27     | 46        | 73         | 36  | 2 1/2 | 3 to 1        |  |  |  |
| 21                                 | 2 3/4               | 9      | 36     | 37 1/2    | 73 1/2     | 42  | 2 3/4 | 3 to 1        |  |  |  |
| 24                                 | 3                   | 9 1/2  | 43 1/2 | 30        | 73 1/2     | 48  | 3     | 3 to 1        |  |  |  |
| 27                                 | 3 1/4               | 10 1/2 | 49 1/2 | 24        | 73 1/2     | 54  | 3 1/4 | 3 to 1        |  |  |  |
| 30                                 | 3 1/2               | 12     | 54     | 19 3/4    | 73 1/2     | 60  | 3 1/2 | 3 to 1        |  |  |  |
| 36                                 | 4                   | 15     | 63     | 34 3/4    | 97 3/4     | 72  | 4     | 3 to 1        |  |  |  |
| 42                                 | 4 1/2               | 21     | 63     | 35        | 98         | 78  | 4 1/2 | 3 to 1        |  |  |  |
| 48                                 | 5                   | 24     | 72     | 26        | 98         | 84  | 5     | 3 to 1        |  |  |  |
| 54                                 | 5 1/2               | 27     | 65     | 33 1/4-35 | 98 1/4-100 | 90  | 5 1/2 | 2 1/2 to 1    |  |  |  |
| 60                                 | 6                   | 30-35  | 60     | 39        | 99         | 96  | 5     | 2 to 1        |  |  |  |
| 66                                 | 6 1/2               | 24-30  | 72-78  | 21-27     | 99         | 102 | 5 1/2 | 2 to 1        |  |  |  |
| 72                                 | 7                   | 24-36  | 78     | 21        | 99         | 108 | 6     | 2 to 1        |  |  |  |
| 78                                 | 7 1/2               | 24-36  | 78     | 21        | 99         | 114 | 6 1/2 | 2 to 1        |  |  |  |
| 84                                 | 8                   | 36     | 90 1/2 | 21        | 111 1/2    | 120 | 6 1/2 | 1 1/2 to 1    |  |  |  |
| 90                                 | 8 1/2               | 41     | 87 1/2 | 24        | 111 1/2    | 132 | 6 1/2 | 1 1/2 to 1    |  |  |  |

\* MINIMUM  
\*\* MAXIMUM

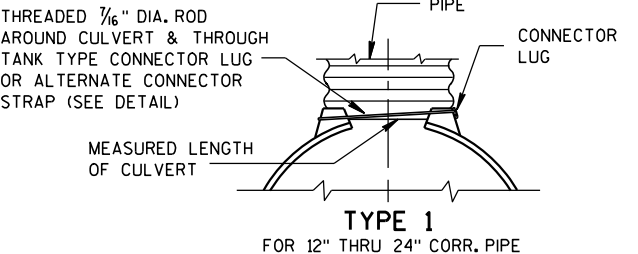


LONGITUDINAL SECTION  
CONCRETE ENDWALLS

1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT

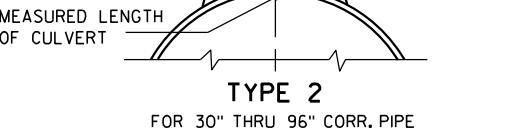


ALTERNATE FOR TYPE 1 CONNECTION  
END SECTION CONNECTOR STRAP

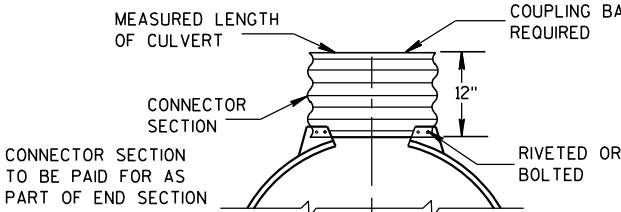


TYPE 1  
FOR 12" THRU 24" CORR. PIPE

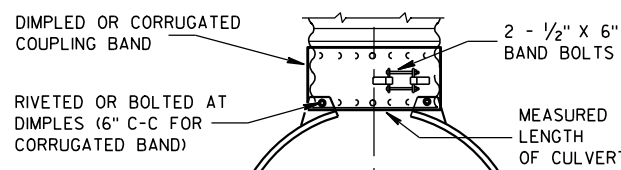
THREADED 1/8" DIA. ROD OVER TOP OF APRON, SIDE LUGS TO BE RIVETED TO APRON



TYPE 2  
FOR 30" THRU 96" CORR. PIPE



TYPE 3  
FOR 42" THRU 96" CORR. PIPE



TYPE 5  
ALTERNATE FOR:

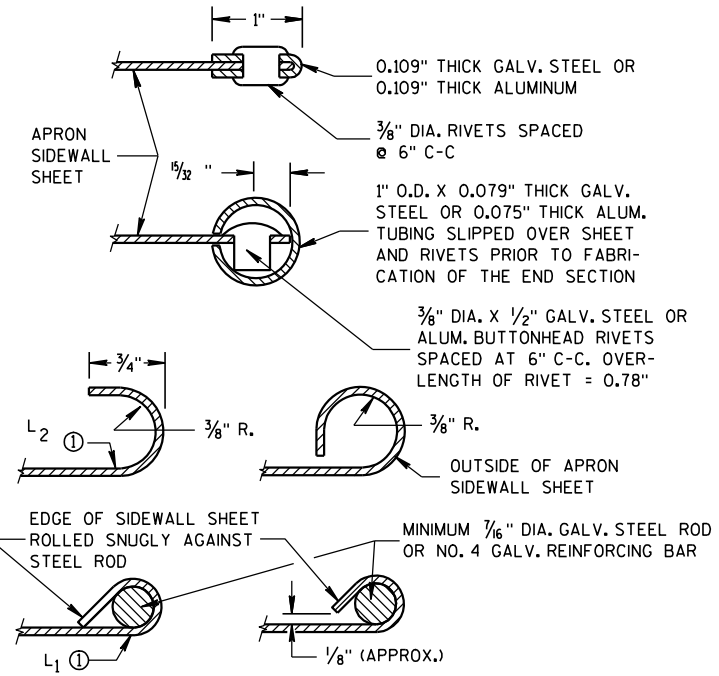
ALL SIZES CORRUGATED CIRCULAR PIPE  
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

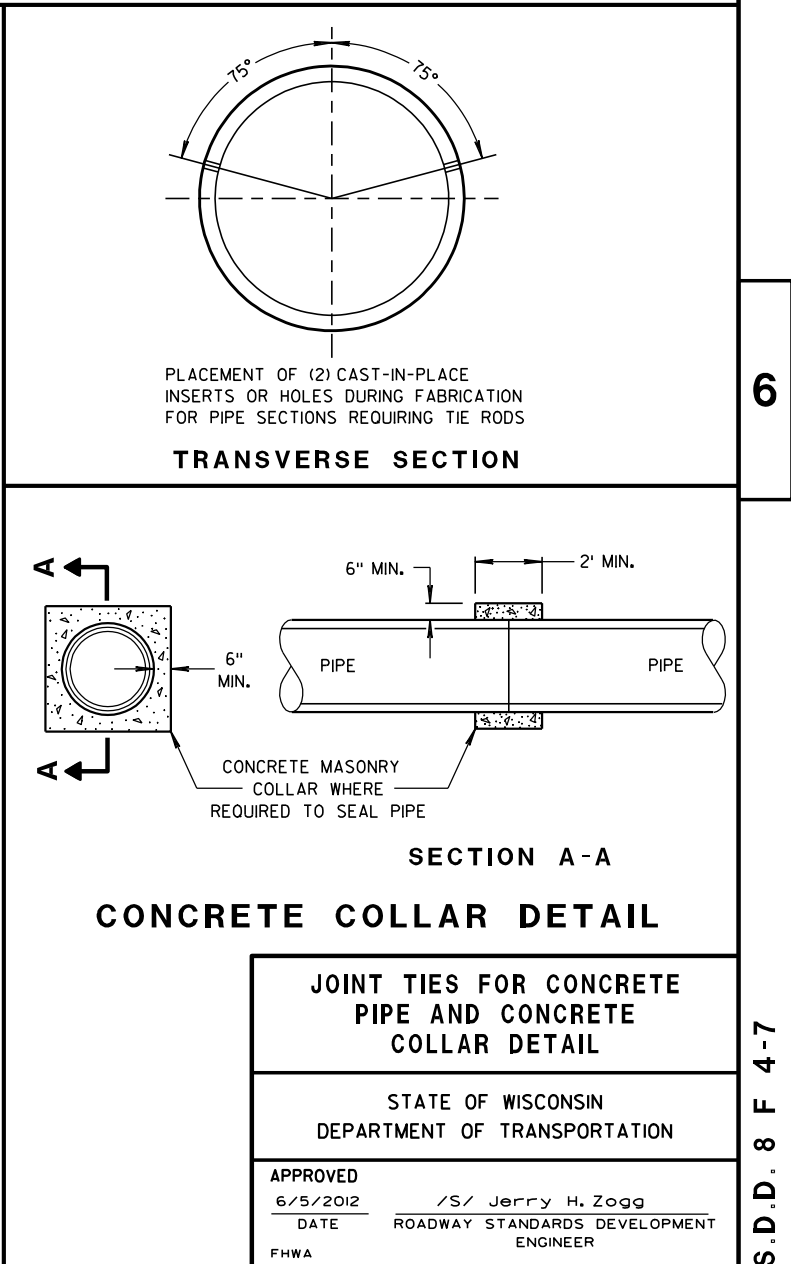
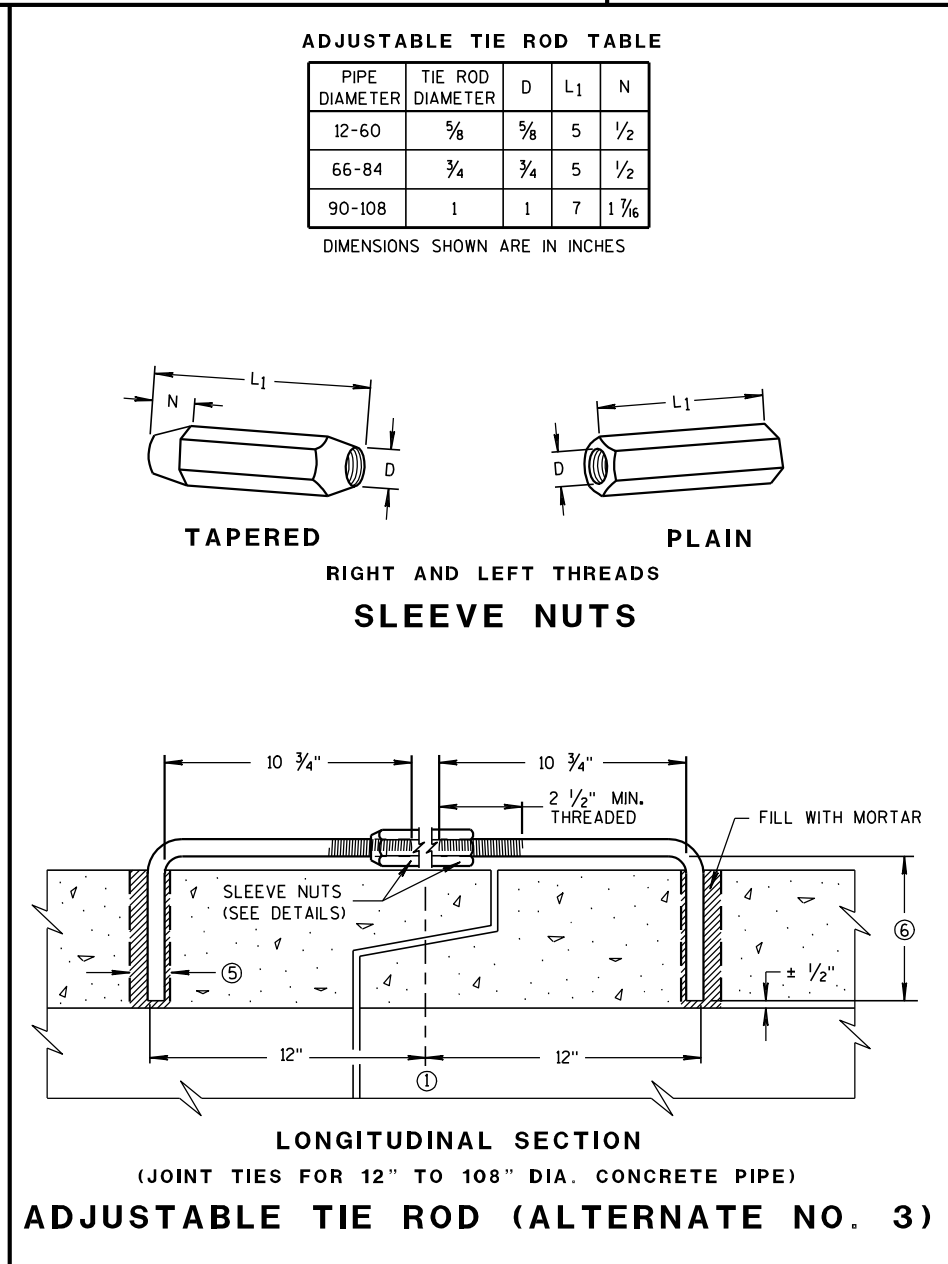
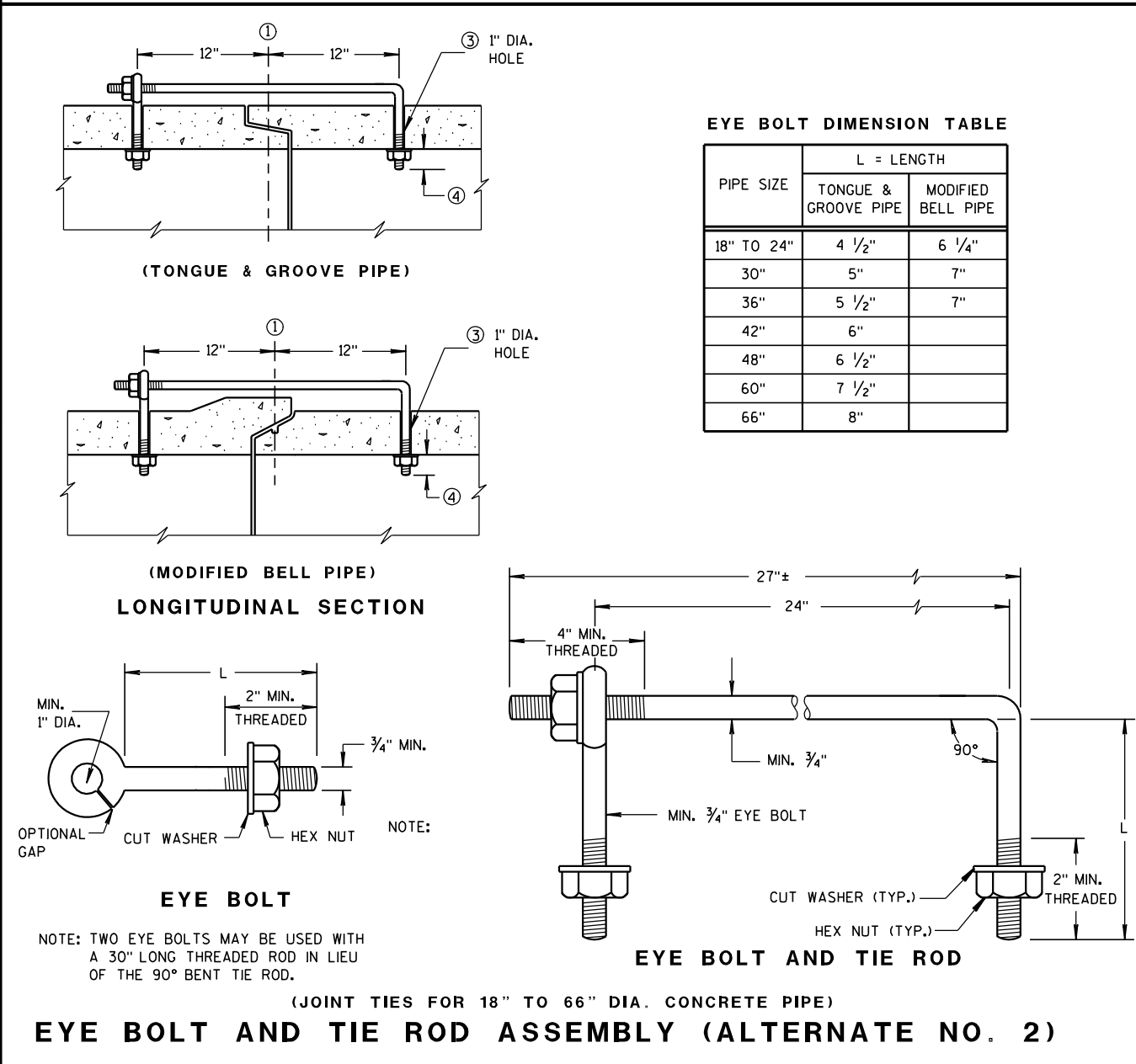
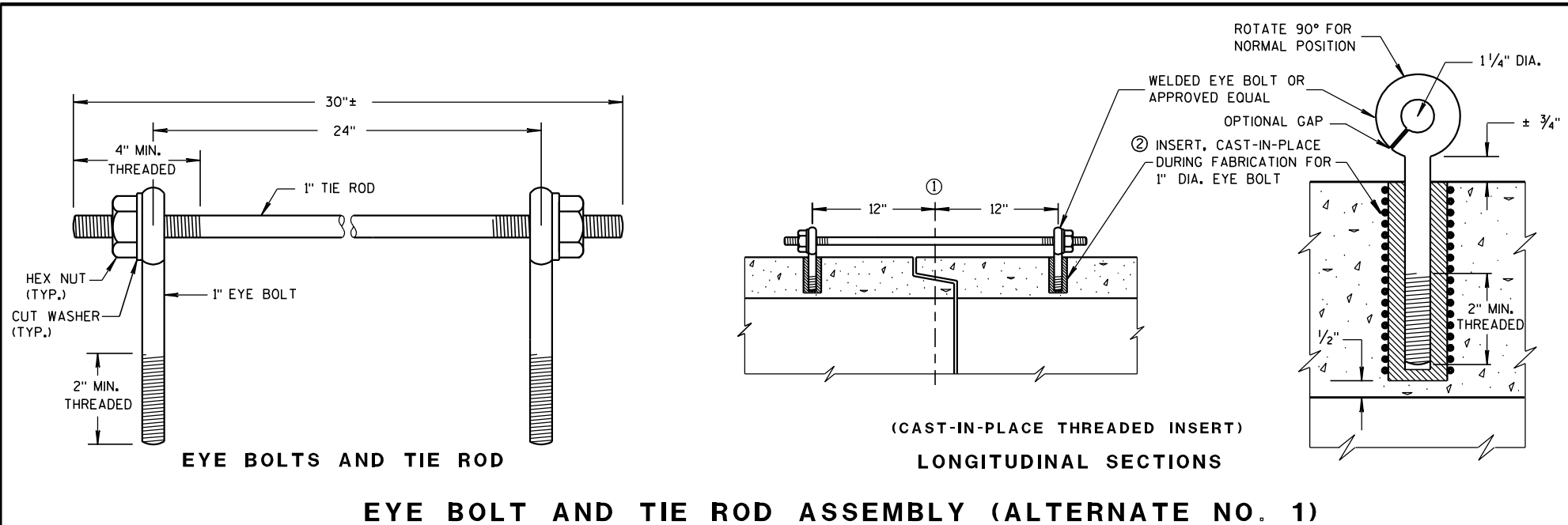
ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

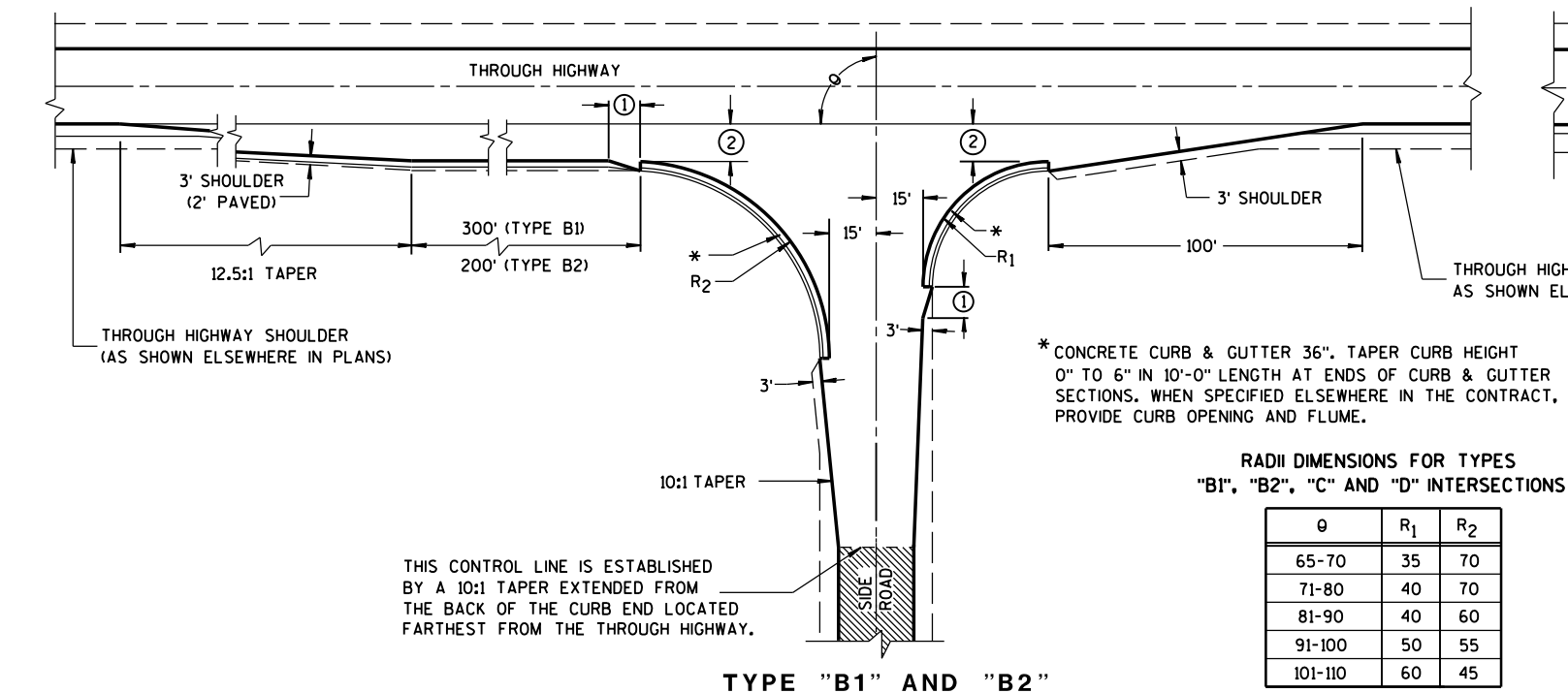
LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

|  |  |
|--|--|
| APRON ENDWALLS FOR CULVERT PIPE                    |  |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION |  |
| APPROVED<br>11/30/94<br>DATE                       | /S/ Rory L. Rhinesmith<br>CHIEF ROADWAY DEVELOPMENT ENGINEER |
| FHWA   |  |





RADII DIMENSIONS FOR TYPES "B1", "B2", "C" AND "D" INTERSECTIONS

| θ       | R <sub>1</sub> | R <sub>2</sub> |
|---------|----------------|----------------|
| 65-70   | 35             | 70             |
| 71-80   | 40             | 70             |
| 81-90   | 40             | 60             |
| 91-100  | 50             | 55             |
| 101-110 | 60             | 45             |

GENERAL NOTES

DESIGNS MAY BE USED INTERCHANGEABLY IN COMBINATION OR SEPARATELY FOR ANY ONE COMPLETE INTERSECTION DEPENDING UPON INTERSECTION ANGLE AND SURFACING OF EACH APPROACH ROADWAY.

SIDE ROAD SURFACING NOTE

WHEN THE SIDE ROAD IS NOT PRESENTLY PAVED, PAVEMENT SHALL BE PLACED TO THE LIMITS SHOWN UNLESS OTHERWISE PROVIDED IN THE CONTRACT. WHERE THE CONSTRUCTION LIMITS ARE BEYOND THE PAVING LIMITS, CRUSHED AGGREGATE SURFACING SHALL BE PLACED BETWEEN THE PAVING LIMITS AND CONSTRUCTION LIMITS.

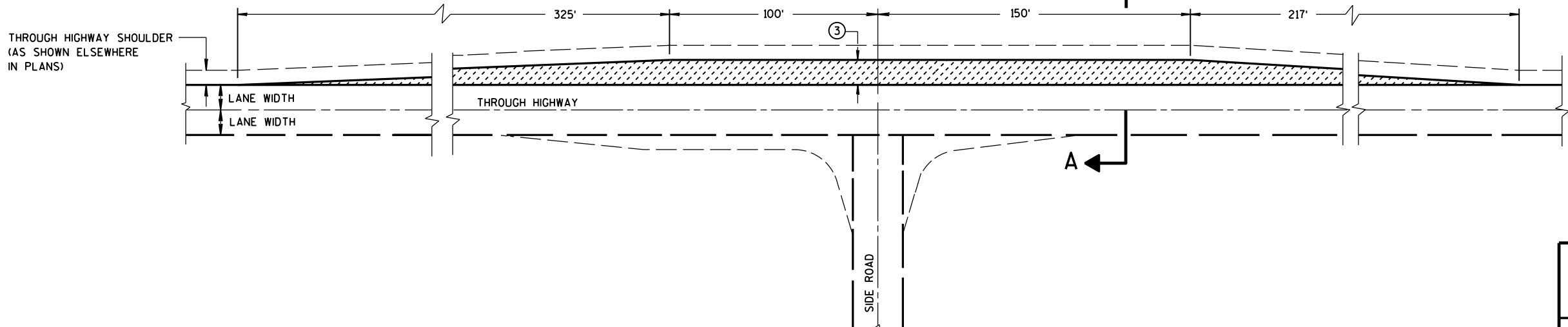
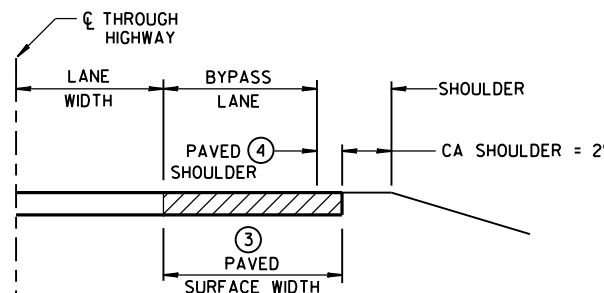
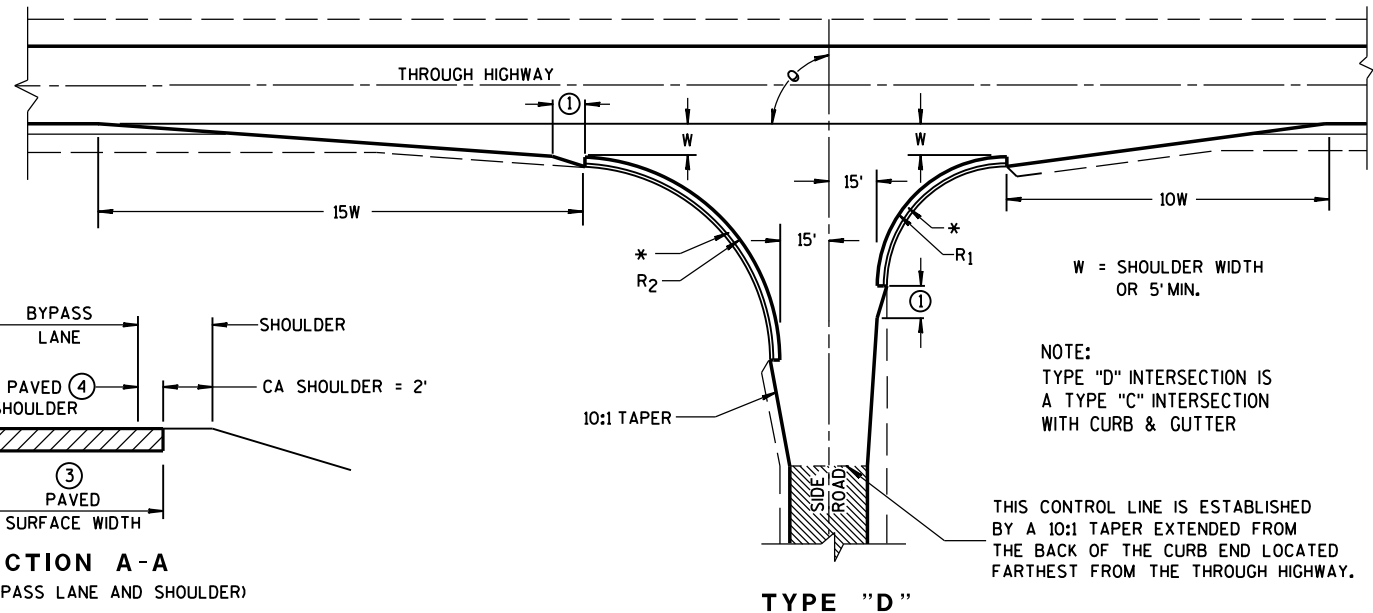
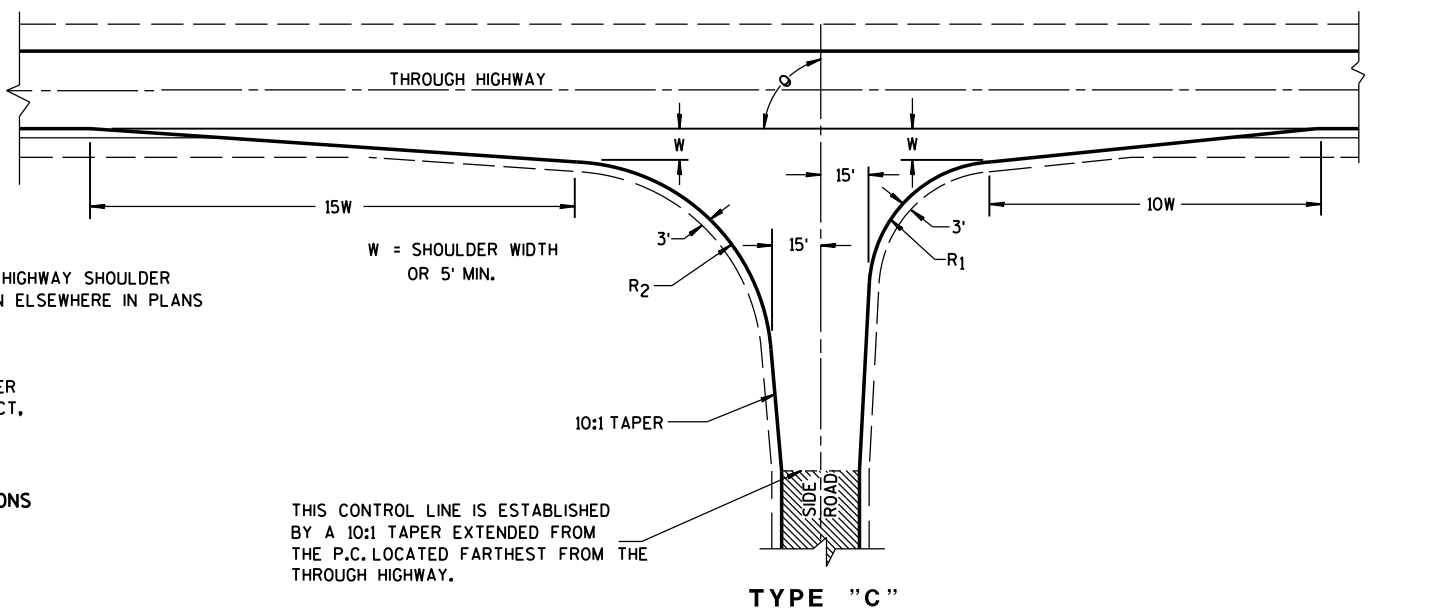
WHEN THE SIDE ROAD IS PRESENTLY PAVED, NEW PAVEMENT SHALL BE PLACED TO THE LIMITS OF DESIGN AS SHOWN AND BEYOND, IF NECESSARY, TO MEET EXISTING PAVEMENT.

WHEN THE SIDE ROAD IS THE CONSTRUCTION PROJECT, THE INTERSECTION SURFACING SHALL BE THE SAME AS FOR THE PROJECT.

EXISTING PAVED SURFACE

BYPASS LANE

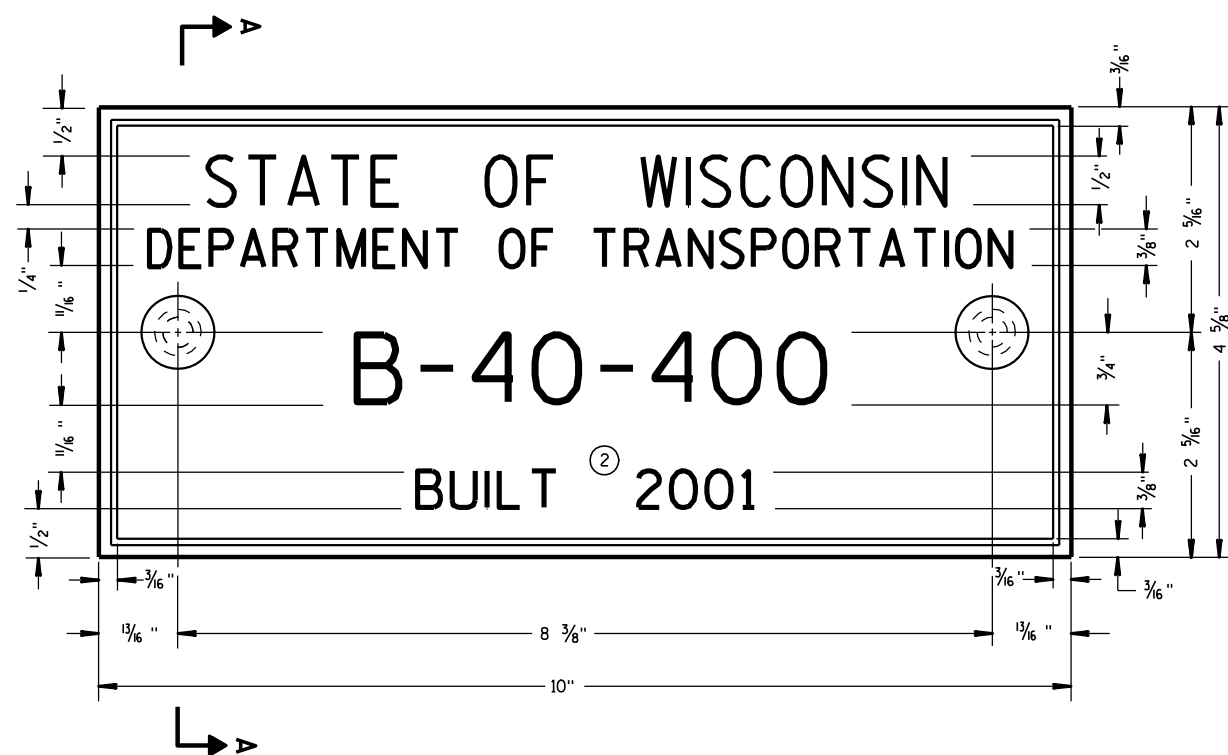
- 10-FT TYPICAL.
- 12-FT\*\* PLUS ADDITIONAL WIDTH FOR BIKE LANE IF SHOWN ELSEWHERE IN THE PLAN.  
  
\*\*10-FT MAY BE USED ON TYPE B2 ON RESURFACING PROJECTS IF SPECIFIED IN THE CONTRACT.
- BYPASS LANE PAVED SURFACE WIDTH OUTSIDE OF TRAVEL LANE  
-ASPHALT = 12-FT PLUS PAVED SHOULDER WIDTH.  
-PC CPNCRETE = 13-FT PLUS PAVED SHOULDER WIDTH.
- BYPASS LANE PAVED SHOULDER WIDTH = THE GREATER OF 1-FT OR THE PAVED SHOULDER WIDTH OF THE THROUGH HIGHWAY.



TEE INTERSECTION BYPASS LANE DETAIL

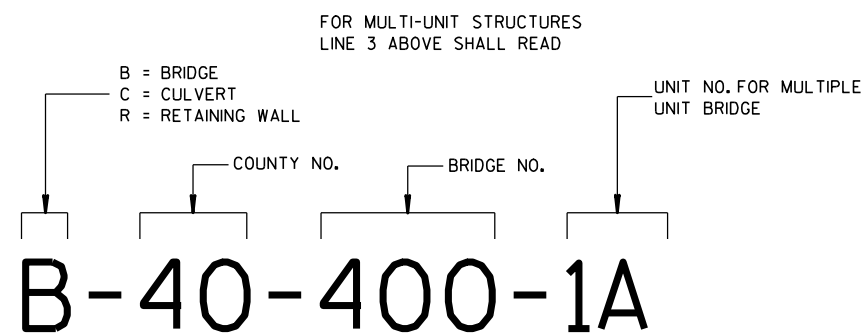
AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND "D" AND TEE INTERSECTION BYPASS LANE

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



## TYPICAL NAME PLATE

(BRIDGES, CULVERTS, AND RETAINING WALLS)



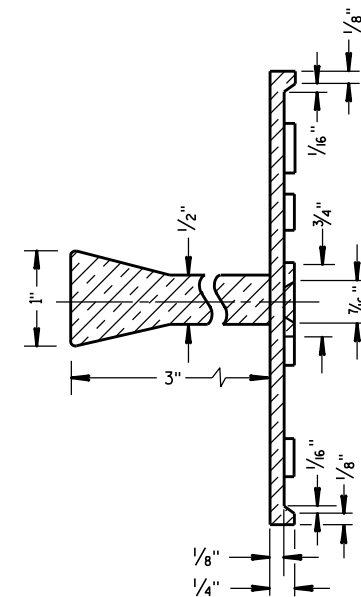
**NUMBERING DESIGNATION**  
**MULTI-UNIT STRUCTURES**

## GENERAL NOTES

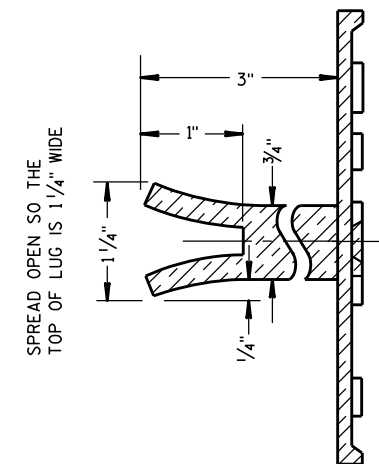
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

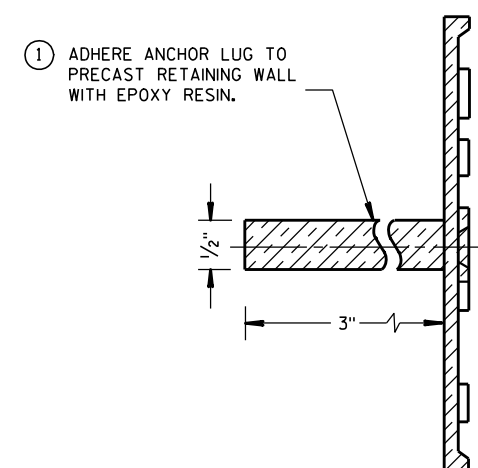
- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



**SECTION A-A**



### ALTERNATE LUG



### ALTERNATE LUG

(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE  
(STRUCTURES)

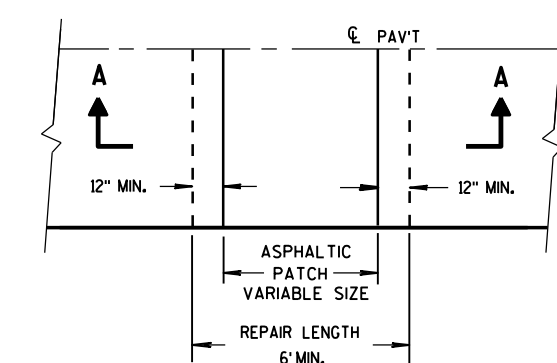
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

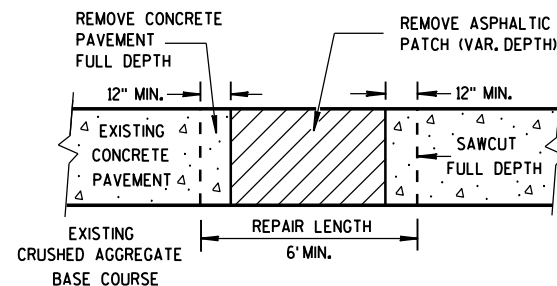
3/26/10  
DATE

FHWA

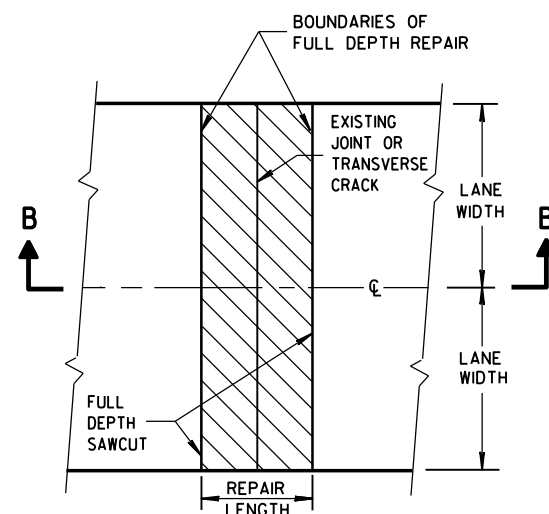
/S/ Scot Becker  
CHIEF STRUCTURAL DEVELOPMENT ENGINEER



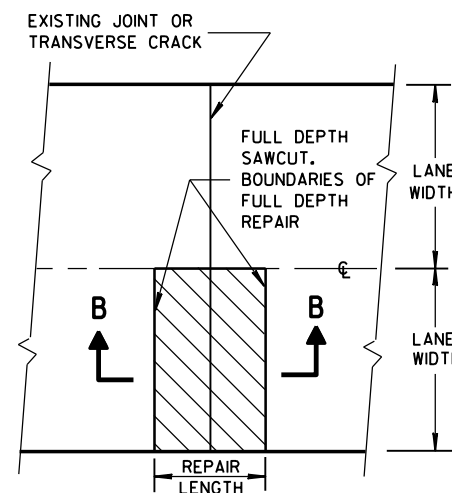
PLAN VIEW



SECTION A-A  
HMA PATCH REMOVAL



PLAN VIEW  
(DOUBLE LANE REPAIR)



PLAN VIEW  
(SINGLE LANE REPAIR)

FULL DEPTH CONCRETE PAVEMENT REMOVAL

(SEE NOTE)

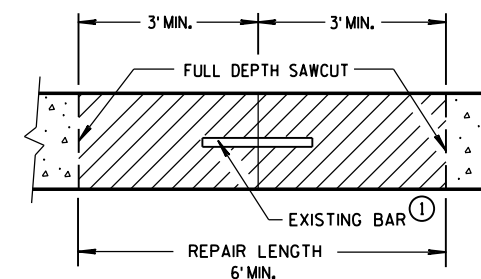
GENERAL NOTES

SAW CUT, DRILL, AND LIFT OUT EXISTING CONCRETE PAVEMENT WITHIN THE BOUNDARIES OF CONCRETE REPAIR AREAS. THE CONTRACTOR MAY MAKE ADDITIONAL SAW CUTS INSIDE THE REPAIR LIMITS TO REDUCE WEIGHT AND SIZE OF CONCRETE PIECES. ADDITIONAL SAW CUTS ARE NOT PAID FOR BY THE DEPARTMENT.

PROVIDE A 6-FOOT MINIMUM DISTANCE FROM BOUNDARIES OF CONCRETE REPAIR AREAS TO ADJACENT TRANSVERSE JOINT OR CRACK IN THE SAME LANE.

THE LENGTH OF THE REPAIRS MAY VARY FROM THE DIMENSIONS SHOWN IF THE EXISTING CONCRETE PAVEMENT IS NONDOWELED AND THE PAVEMENT IS TO BE OVERLAID AFTER REPAIRING.

① DOWEL BARS MIGHT NOT EXIST.

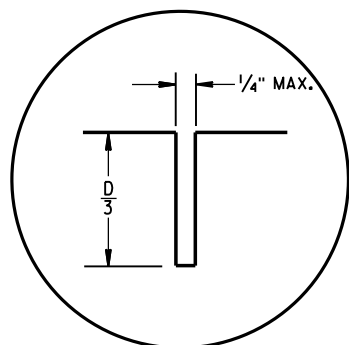


SECTION B-B  
CONCRETE REMOVAL

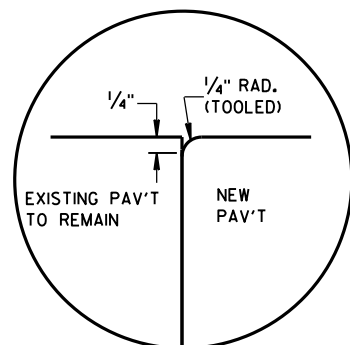


TIE BAR TABLE

| PAVEMENT<br>DEPTH<br>"D" | CLEAR COVER<br>"C" | MAXIMUM TIE BAR<br>SPACING "S" |       |
|--------------------------|--------------------|--------------------------------|-------|
|                          |                    | PAVEMENT WIDTH<br>24' OR 26'   | ≥ 30' |
| 6, 6 1/2"                | 3" ± 1/2"          | 48"                            | 42"   |
| 7, 7 1/2"                | 3 1/4" ± 1"        | 45"                            | 36"   |
| 8, 8 1/2"                | 3 3/4" ± 1"        | 39"                            | 30"   |
| 9, 9 1/2"                | 4 1/4" ± 1"        | 33"                            | 27"   |
| 10, 10 1/2"              | 4 3/4" ± 1"        | 30"                            | 24"   |
| 11, 11 1/2"              | 5 1/4" ± 1"        | 27"                            | 21"   |
| 12"                      | 5 3/4" ± 1"        | 24"                            | 21"   |

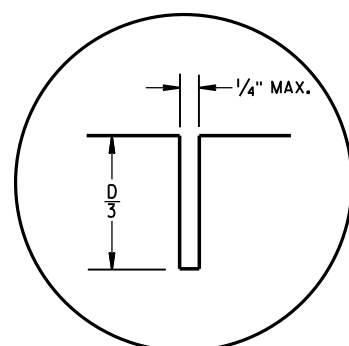


C1

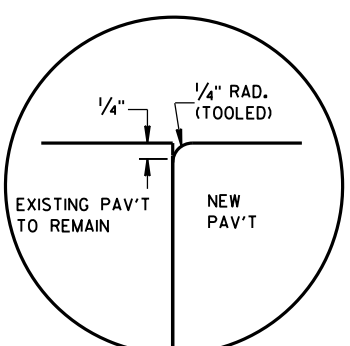


C2

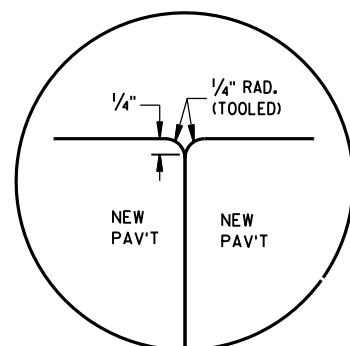
## TRANSVERSE JOINTS



L1

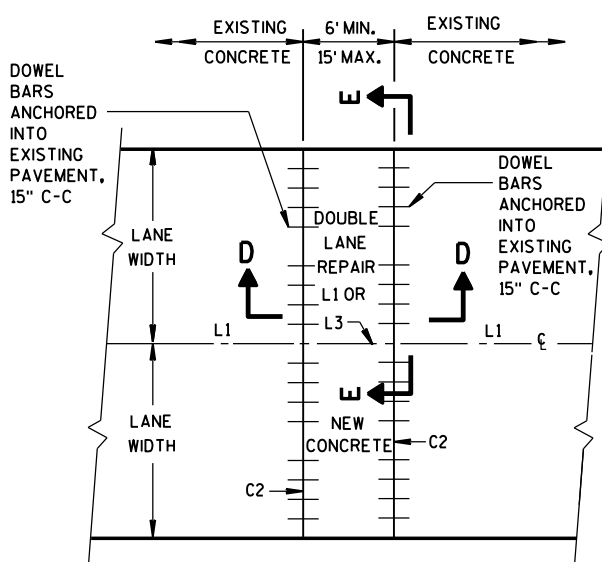


L2



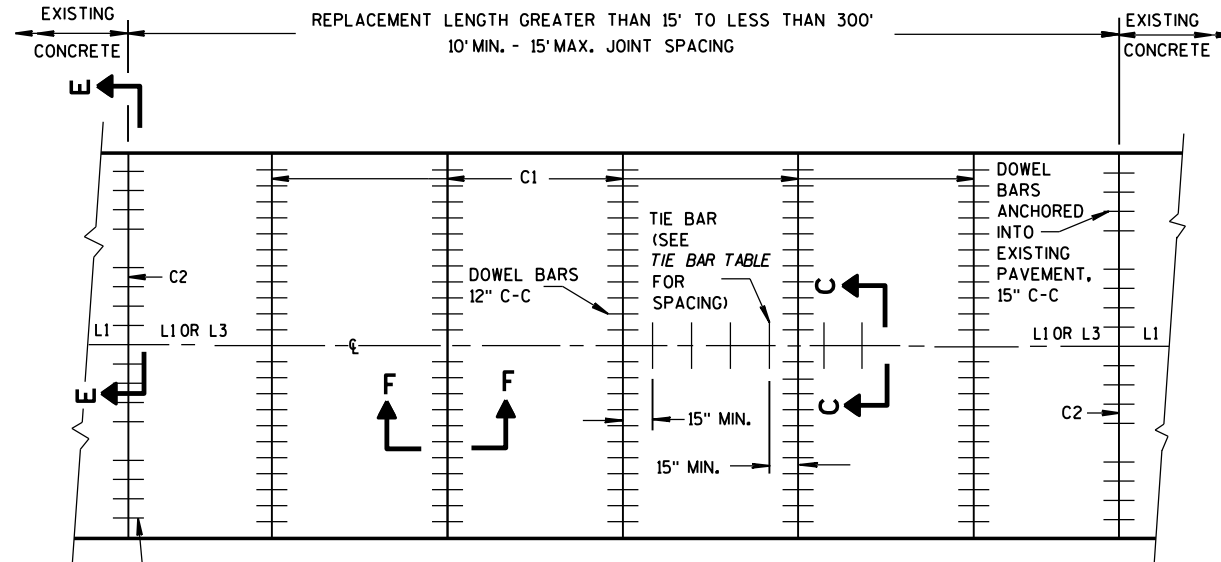
L3

## LONGITUDINAL JOINTS



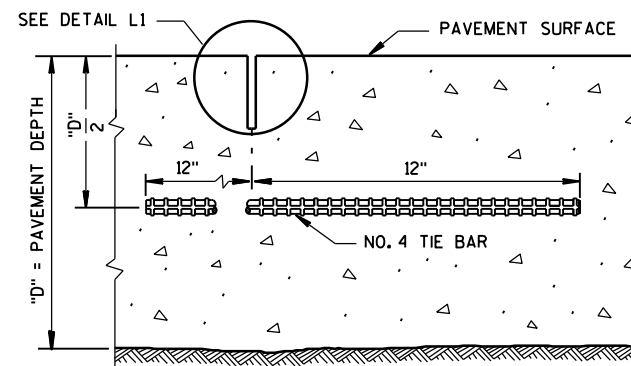
PLAN VIEW

## MULTI-LANE CONCRETE PAVEMENT REPAIR



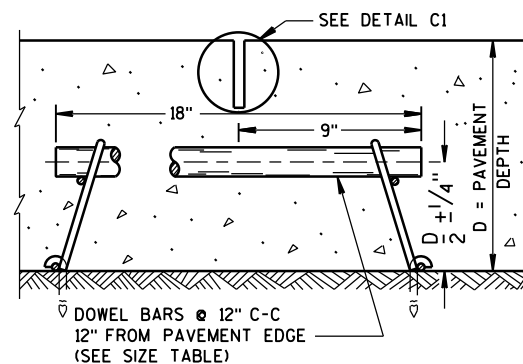
PLAN VIEW

## MULTI-LANE CONCRETE PAVEMENT REPLACEMENT



SECTION C-C

## SAWED LONGITUDINAL JOINT

SECTION F-F  
CONTRACTION JOINT

## GENERAL NOTES

INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

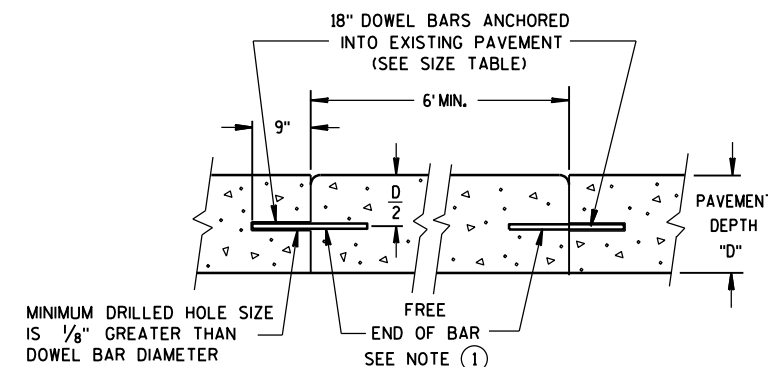
CONCRETE PAVEMENT REPAIRS OF EXISTING NONDOWELED CONCRETE PAVEMENTS DO NOT NEED TO BE DOWELED.

DO NOT SEAL OR FILL JOINTS.

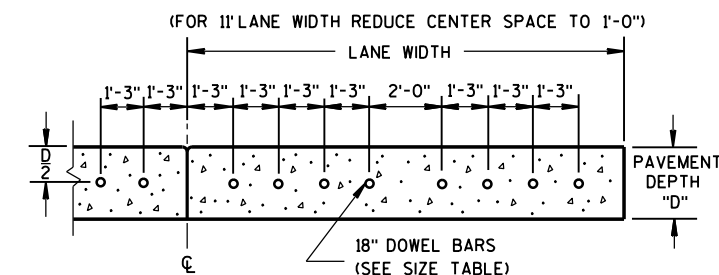
ANCHOR DOWEL BARS AND TIE BARS INTO DRILLED HOLES WITH AN EPOXY.

FOR MULTI-LANE CONCRETE PAVEMENT REPLACEMENTS, PROVIDE A MINIMUM DISTANCE OF 15 INCHES FROM ALL TRANSVERSE JOINTS OR EDGES OF REPLACEMENT TO THE CENTER OF THE TIE BAR NEAREST THAT JOINT OR EDGE.

- ① APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.



SECTION D-D



SECTION E-E

## DRILLED DOWEL BAR CONSTRUCTION JOINT

PAVEMENT DEPTH, DOWEL BAR SIZE  
AND JOINT SPACING TABLE

| PAVEMENT<br>DEPTH<br>(D) | DOWEL BAR<br>DIAMETER | CONTRACTION<br>JOINT<br>SPACING |
|--------------------------|-----------------------|---------------------------------|
| 5 1/2", 6", 6 1/2"       | NONE                  | 12'                             |
| 7", 7 1/2"               | 1"                    | 14'                             |
| 8", 8 1/2"               | 1 1/4"                | 15'                             |
| 9", 9 1/2"               | 1 1/4"                | 15'                             |
| 10" & ABOVE              | 1 1/2"                | 15'                             |

CONCRETE PAVEMENT  
REPAIR AND REPLACEMENT

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



- ① WITH THE APPROVAL OF THE ENGINEER, FOR SINGLE LANE PAVEMENT REPLACEMENTS LESS THAN 30 FEET IN LENGTH, THE CONTRACTOR MAY INSTALL DRILLED TIE BARS ON 6:1 SKEW HORIZONTALLY, DIRECTION OF SKEW ALTERNATING WITH EACH SUCCESSIVE BAR. DRIVE SKEWED TIE BARS TO A DEPTH OF 6 INCHES AND TO SUCH A DIAMETER AS TO PROVIDE A TIGHT DRIVEN FIT.
- ② USE AN ENGINEER-APPROVED BOND BREAKER (E.G. RELEASE AGENT, CURING COMPOUND) FOR SINGLE LANE REPAIRS UP TO 15 FEET IN LENGTH.

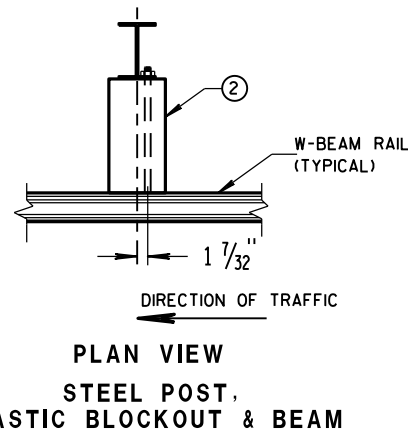
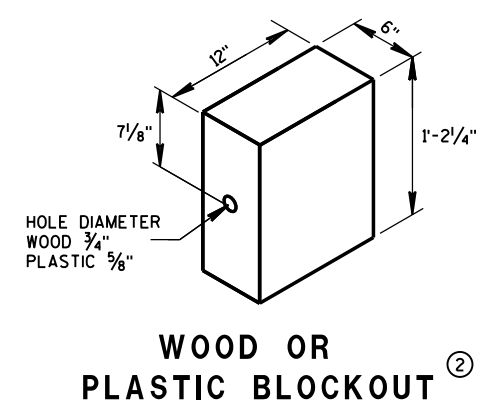
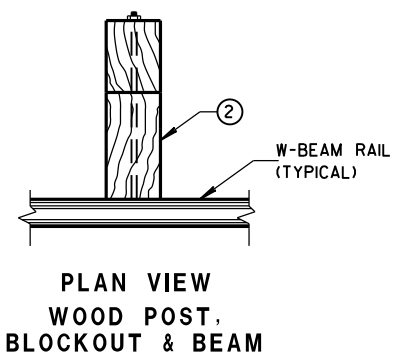
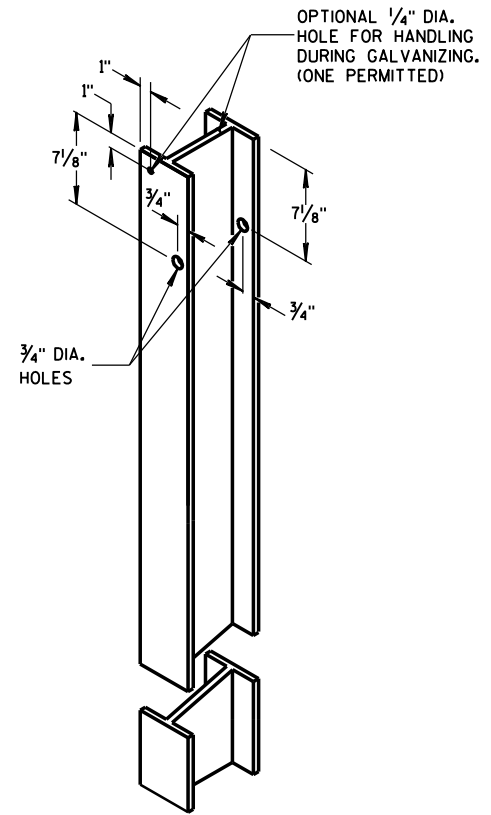
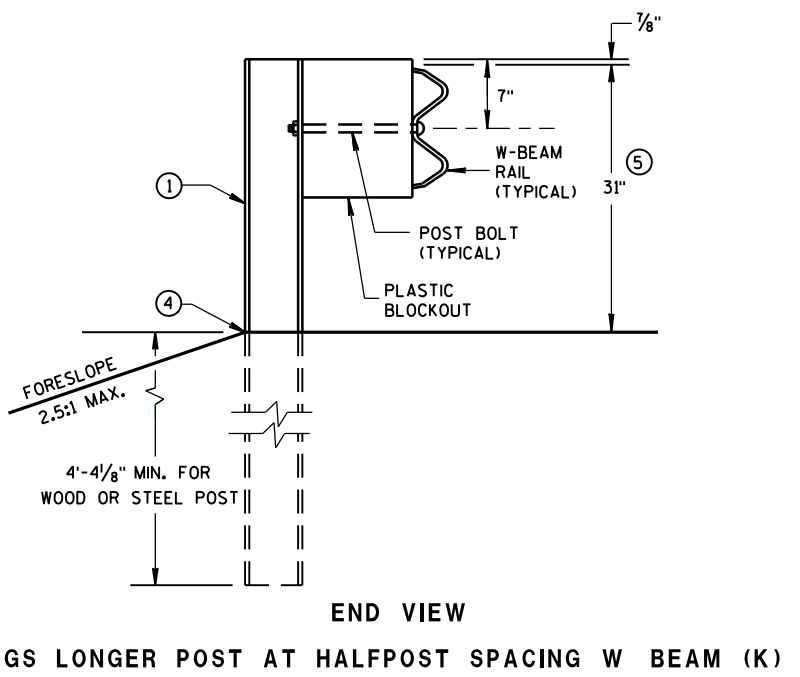
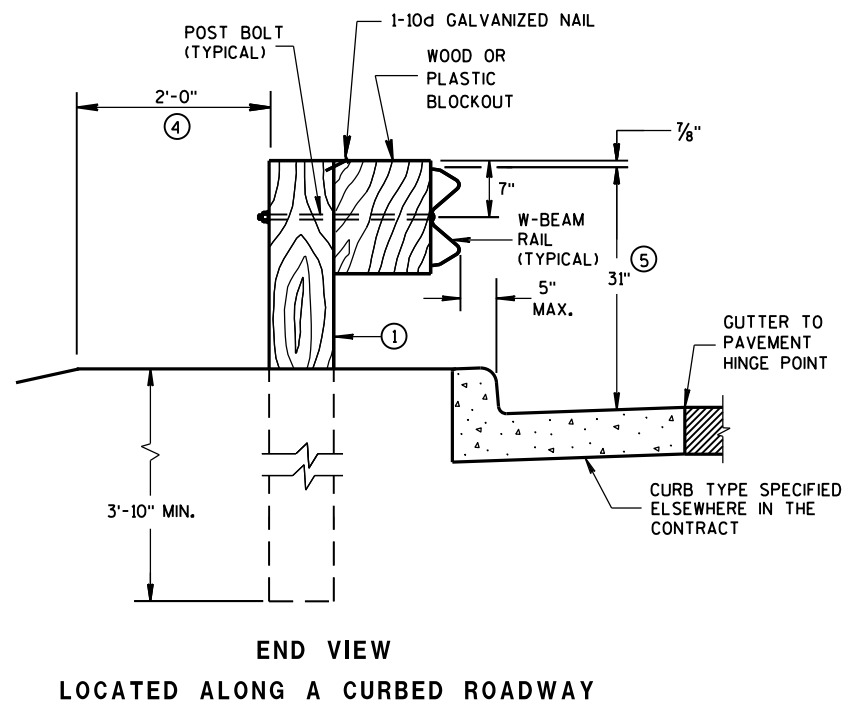
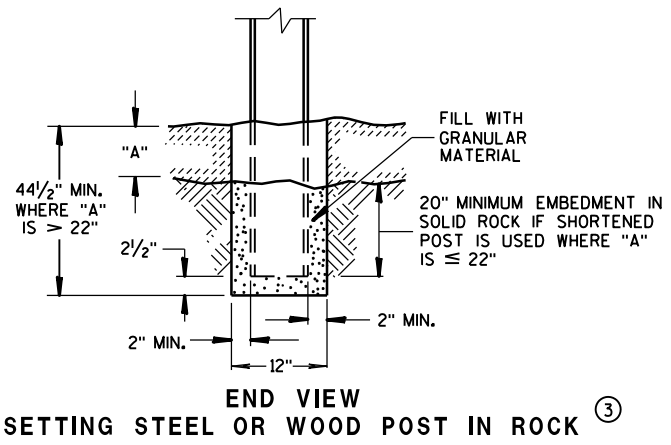


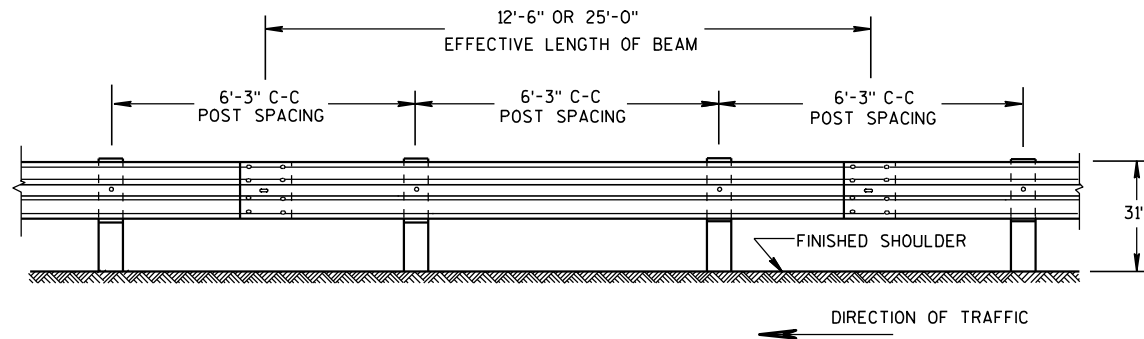
## GENERAL NOTES

|  |   |
|--|---|
| <b>CONCRETE PAVEMENT<br/>REPAIR AND REPLACEMENT</b>        |   |
| <b>STATE OF WISCONSIN<br/>DEPARTMENT OF TRANSPORTATION</b> |   |
| <b>APPROVED</b><br><br><u>5-3-2013</u><br><b>DATE</b>      | <u>/S/ Deb Bischoff</u><br><b>PAVEMENT POLICY &amp; DESIGN ENGINEER</b> |
| <b>FHWA</b>  |   |

GENERAL NOTES

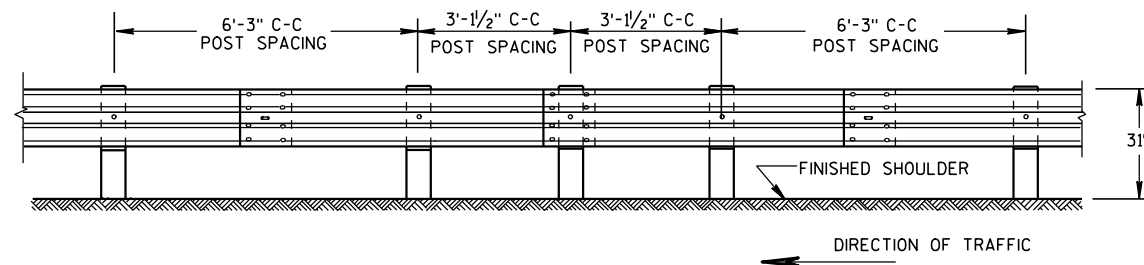
- ① WOOD OR STEEL POSTS (w6X9 OR w6X8.5) MAY BE USED. DO NOT INTERMIX WOOD AND STEEL POSTS. INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- ② USE WOOD OR APPROVED PLASTIC BLOCKOUTS. WOOD BLOCKOUTS MAY BE CONSTRUCTED OUT OF TWO OR MORE WOOD BLOCKOUTS. SEE ALTERNATE WOOD BLOCKOUT DETAIL. DIMENSIONS OF APPROVED PLASTIC BLOCKOUTS MAY VARY.
- ③ IF ROCK IS ENCOUNTERED DURING EXCAVATION, PROVIDE A HOLE 12 INCHES IN DIAMETER EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE APPROXIMATELY 2 1/2 INCHES OF GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE. CUT THE POSTS THE TO LENGTH AND INSTALL. BACKFILL WITH EXCAVATED MATERIAL AND COMPACT. BACKFILL IS TO BE FREE OF LARGE ROCKS.
- ④ WHEN THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING (K).
- ⑤ FOR NEW MGS INSTALLATION TOP OF W-BEAM RAIL TOLERANCE IS ± 1". FOR EXISTING MGS INSTALLATION TOP OF W-BEAM IS BETWEEN 27 3/4" TO 32".





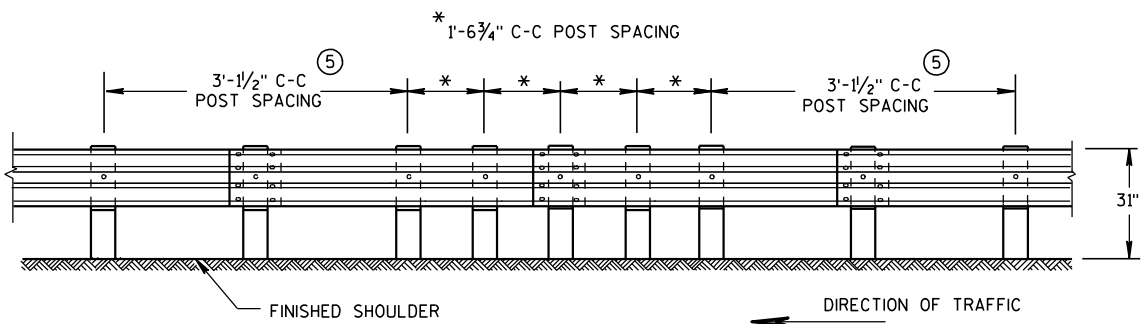
FRONT VIEW

## POST SPACING STANDARD INSTALLATION



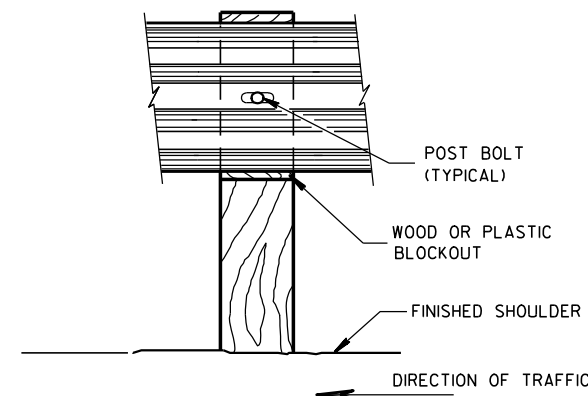
FRONT VIEW

## HALF POST SPACING (HS) AND HALF POST SPACING WITH LONGER POSTS (K)

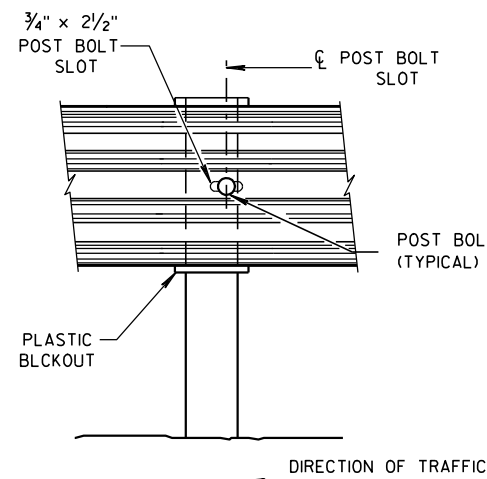


FRONT VIEW

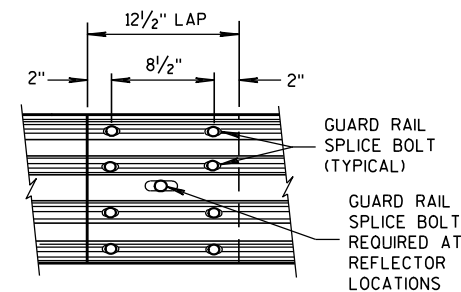
## QUARTER POST SPACING (QS)



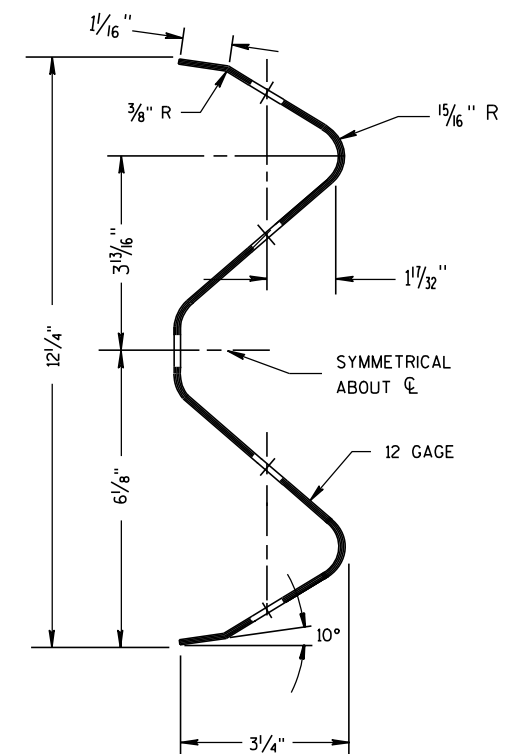
FRONT VIEW AT WOOD POST



FRONT VIEW AT STEEL POST



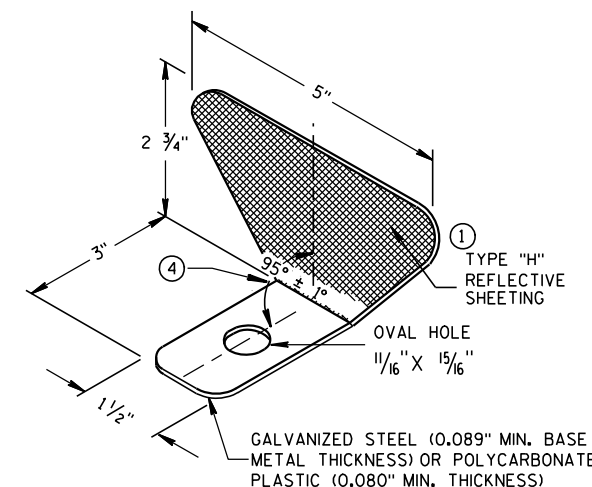
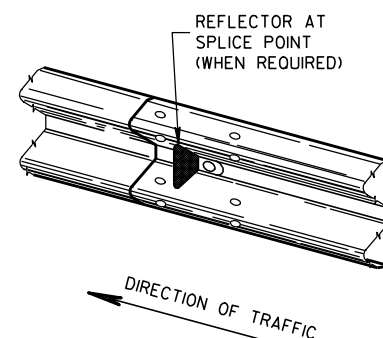
FRONT VIEW  
MID-SPAN BEAM SPLICE



SECTION THRU W-BEAM RAIL

REFLECTOR SPACING<sup>②</sup>

|                    | BEAM GUARD<br>LENGTH | REFLECTOR<br>SPACING | NO. SURFACES<br>REFLECTORIZED | MIN. NO.<br>REFLECTORS |
|--------------------|----------------------|----------------------|-------------------------------|------------------------|
| ONE WAY<br>TRAFFIC | < 200'<br>> 200'     | 50' C-C<br>100' C-C  | 1<br>1                        | 3                      |
| TWO WAY<br>TRAFFIC | < 200'<br>> 200'     | 25' C-C<br>50' C-C   | 1<br>1 <sup>③</sup>           | 6                      |
| TWO WAY<br>TRAFFIC | < 200'<br>> 200'     | 50' C-C<br>100' C-C  | 2<br>2 <sup>④</sup>           | 3                      |



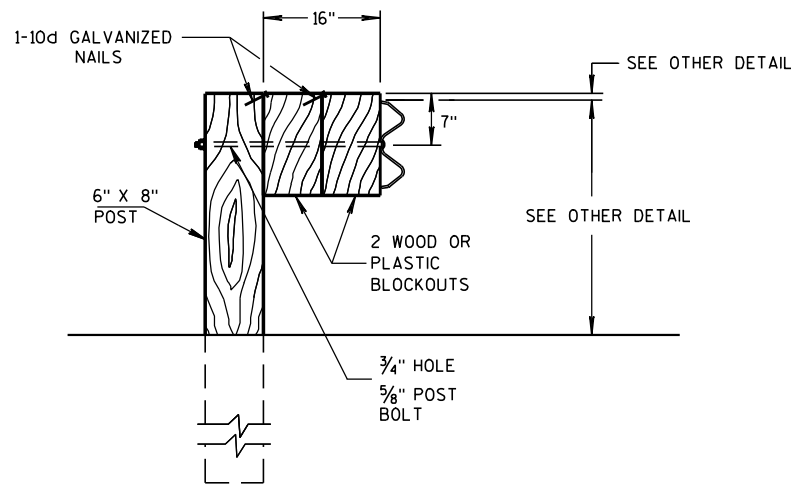
ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION<sup>①</sup>

## GENERAL NOTES

- ① PROVIDE TYPE "H" SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH TYPE "H" YELLOW REFLECTIVE SHEETING.
- ② DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- ③ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ④ PROVIDE AN ANGLE OF BEND OF  $90^\circ \pm 1^\circ$  FOR TWO-SIDED REFLECTORS.
- ⑤ 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

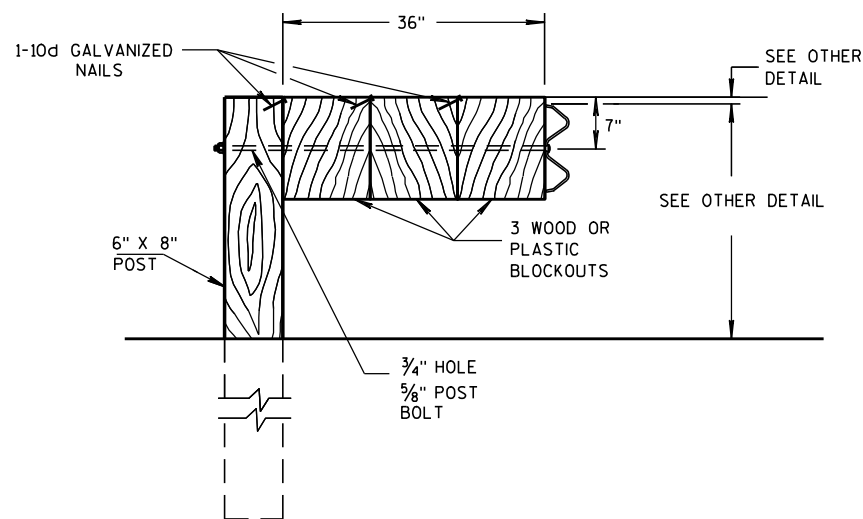
POST BOLTS ARE A  $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES  $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND  $\frac{5}{8}$ " DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A  $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES  $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



### DETAIL FOR 16" BLOCKOUT DEPTH

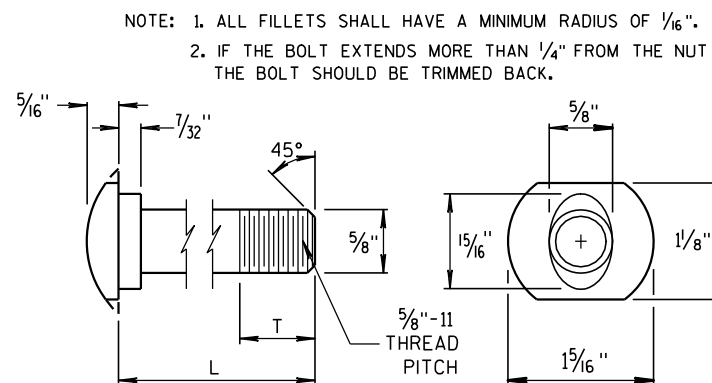
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



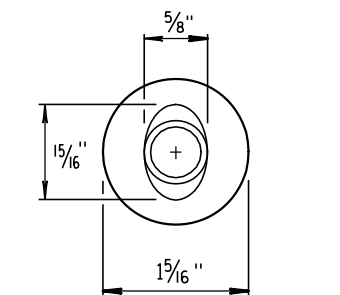
### DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

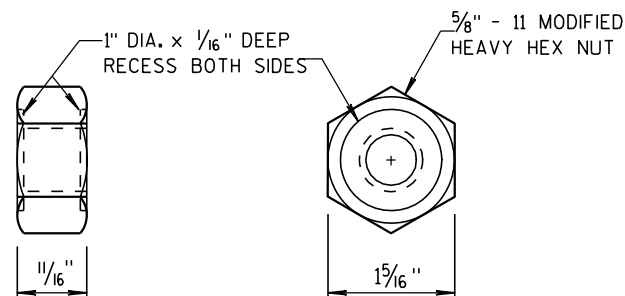
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



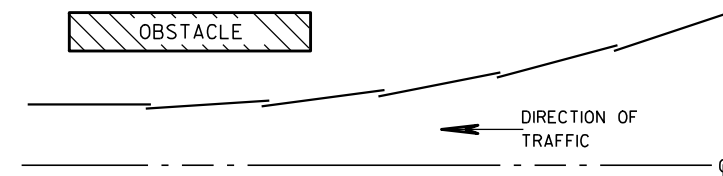
POST BOLT TABLE



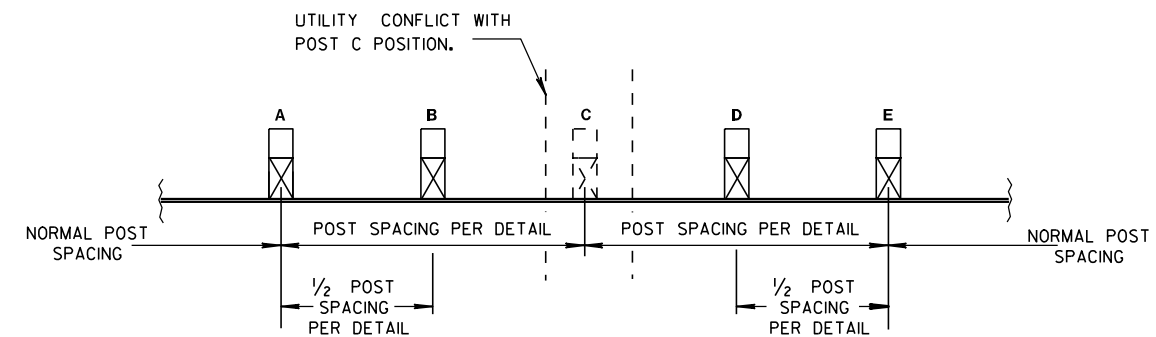
ALTERNATE BOLT HEAD



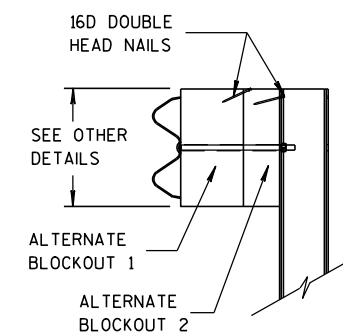
POST BOLT AND RECESS NUT



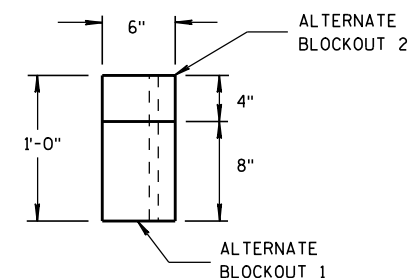
PLAN VIEW  
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS  
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD  
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM  
(MGS) GUARDRAIL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

11/15/2011  
DATE

FHWA

/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER



GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE EXTENDED VEHICLE RUNOUT PATH (EVRP), THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) SHEETING IS ATTACHED TO 0.040 ALUMINUM SHEET AND ATTACHED TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS. ONE SCREW PER CORNER OF E.A.T.
- (F) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (G) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (H) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

SEE SDD 14B42 FOR MORE INFORMATION.

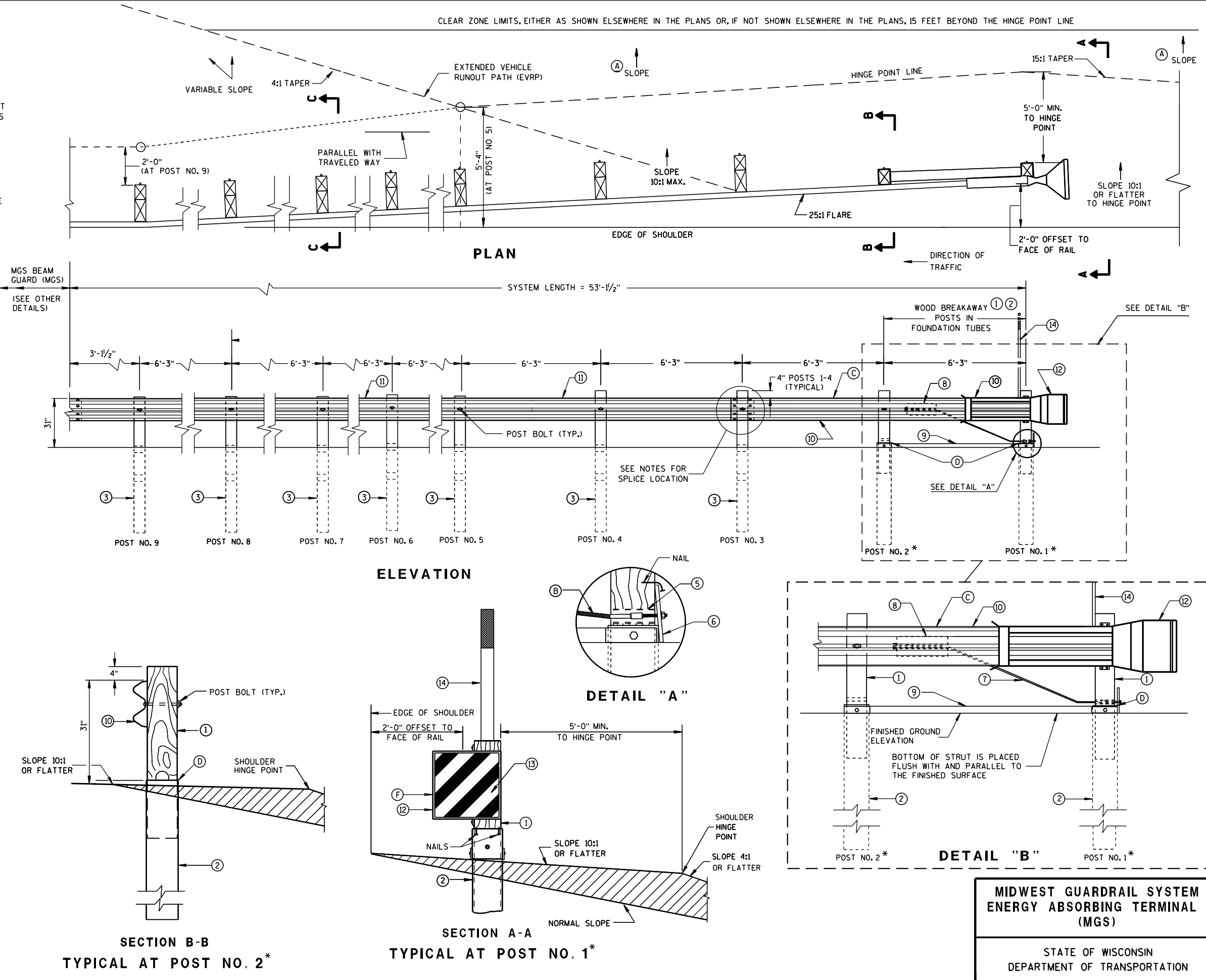
\* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

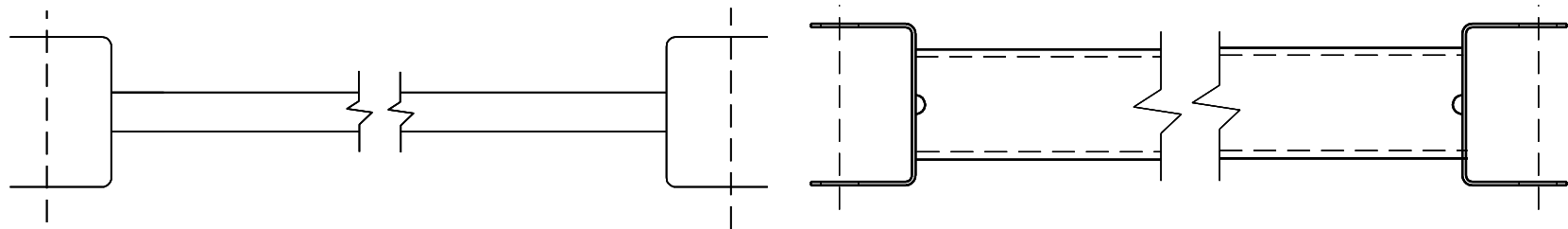
PATTERN AND COLORS ON REFLECTIVE SHEETING TYPE H ARE TO CONFORM TO OM3-L OR OM3-R OF THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE ( $\pm \frac{3}{4}$ ")



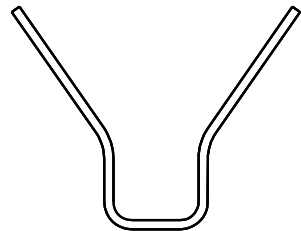
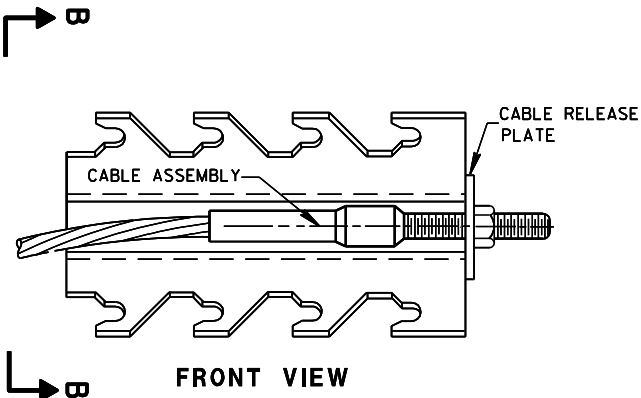
MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

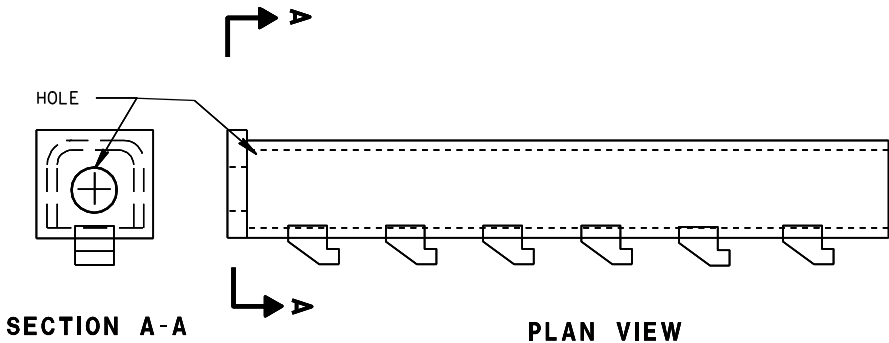


GENERIC GROUND STRUT

9 H



SECTION B-B

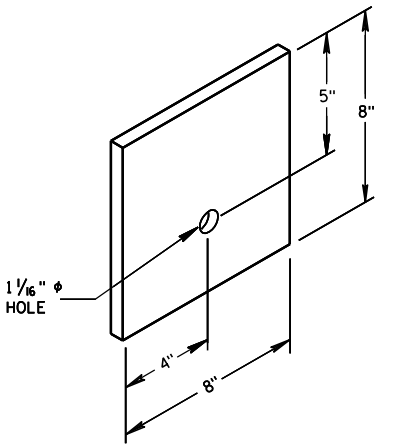


GENERIC ANCHOR CABLE BOX

8 H

BILL OF MATERIALS

| PART NO. | DESCRIPTION   |
|----------|---|
|          | MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.              |
| ①        | WOOD BREAKAWAY POST   |
| ②        | 6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2   |
| ③        | WOOD CRT  |
| ④        | WOOD BLOCKOUT   |
| ⑤        | PIPE SLEEVE   |
| ⑥        | BEARING PLATE   |
| ⑦        | BCT CABLE ASSEMBLY  |
| ⑧        | ANCHOR CABLE BOX  |
| ⑨        | GROUND STRUT  |
| ⑩        | PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.  |
| ⑪        | STANDARD W-BEAM RAIL, MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.                                |
| ⑫        | END SECTION EAT   |
| ⑬        | 0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE H (ONLY THE SHEETING IS SUPPLIED BY THE MANUFACTURER) |
| ⑭        | EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)   |

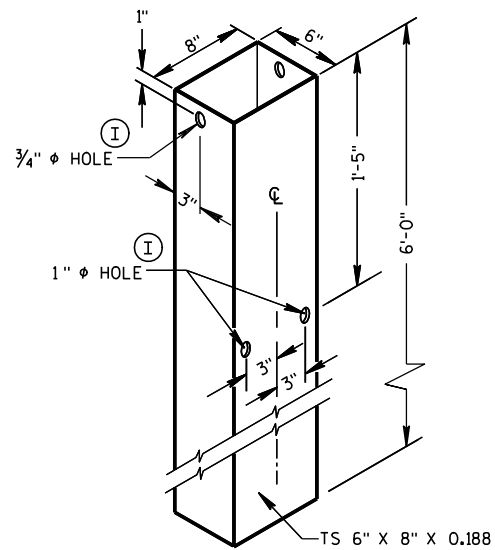


BEARING PLATE

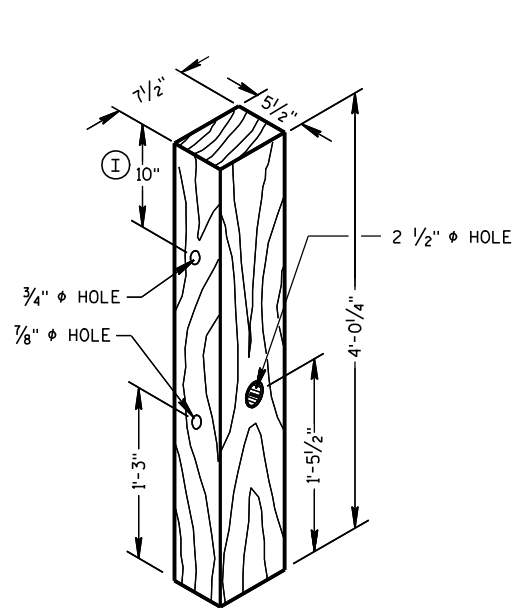
6

MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)

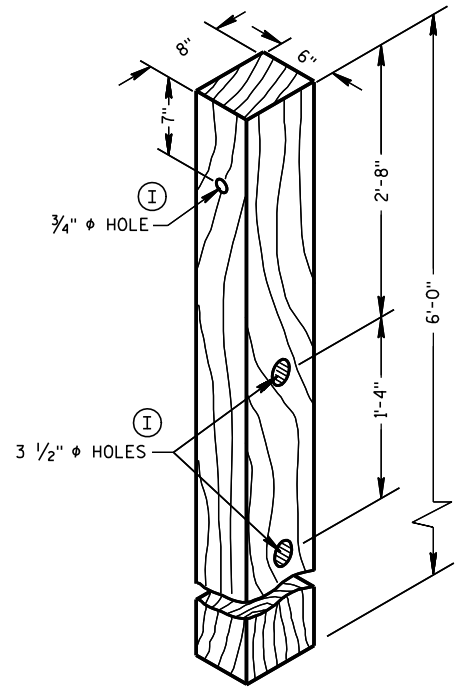
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



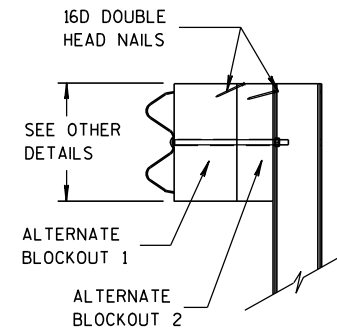
**FOUNDATION TUBE** ②



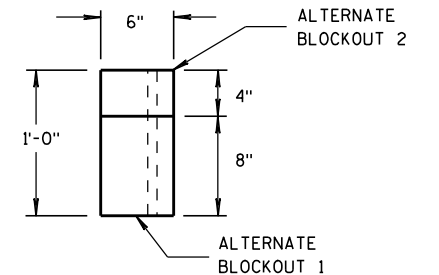
POSTS NUMBER 1 AND 2  
**WOOD BREAKAWAY POST** ①



POSTS NUMBER 3-9  
**WOOD CRT POST** ③

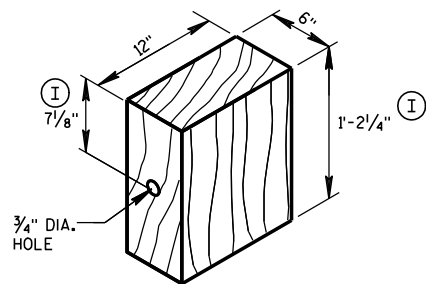


**SIDE VIEW**



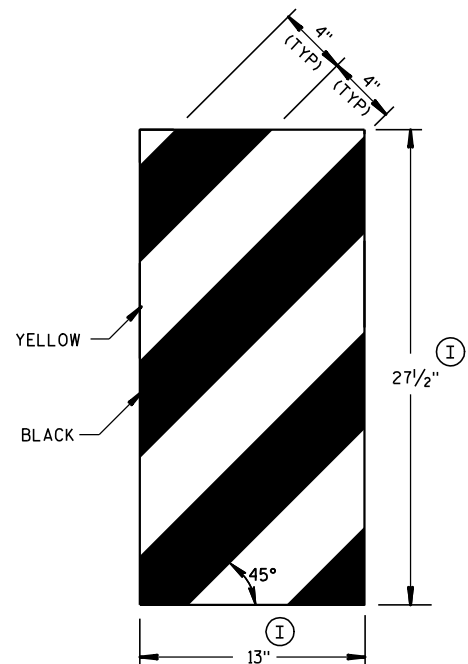
**TOP VIEW**

**ALTERNATE WOOD BLOCKOUT DETAIL**

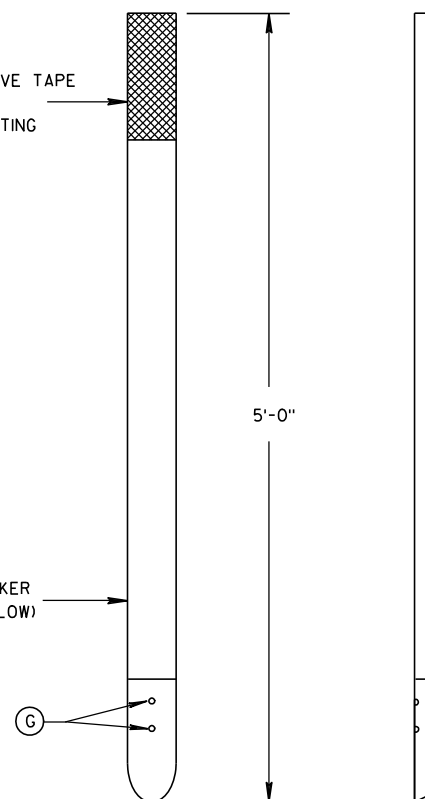
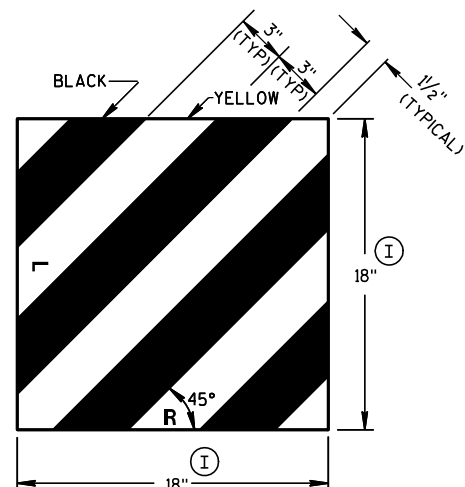


**WOOD BLOCKOUT** ④  
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

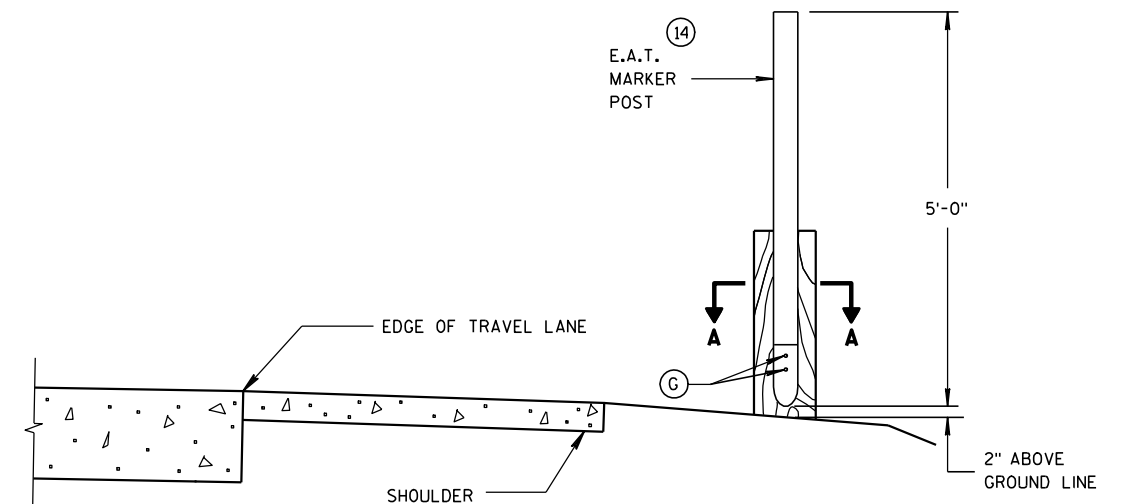
YELLOW REFLECTIVE TAPE  
3" X 9" TYPE H  
REFLECTIVE SHEETING



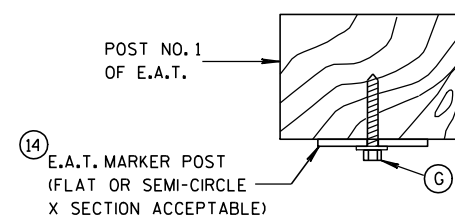
**GENERIC REFLECTIVE SHEETING** ⑬ ①



**FRONT VIEW** **SIDE VIEW**  
**E.A.T. MARKER POST** ⑭



**TYPICAL INSTALLATION OF E.A.T. MARKER POST BACKSIDE OF POST NO. 1**  
(E.A.T. AND RAIL REMOVED FOR CLARITY)

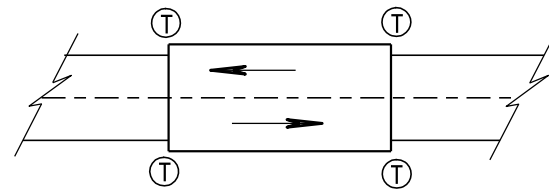


**SECTION A-A**

**MIDWEST GUARDRAIL SYSTEM  
ENERGY ABSORBING TERMINAL  
(MGS)**

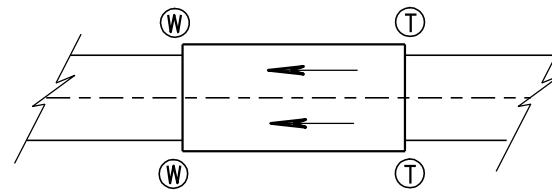
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
5/23/2011 /S/ Jerry H. Zogg  
DATE ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

## GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

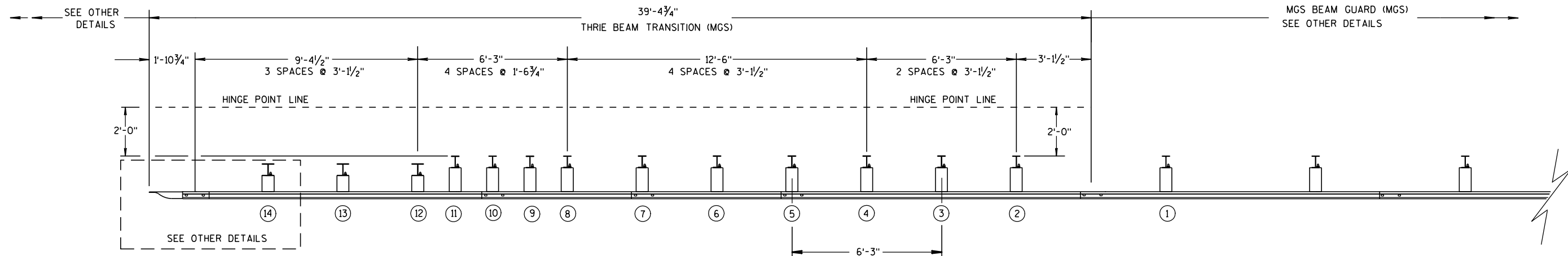
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

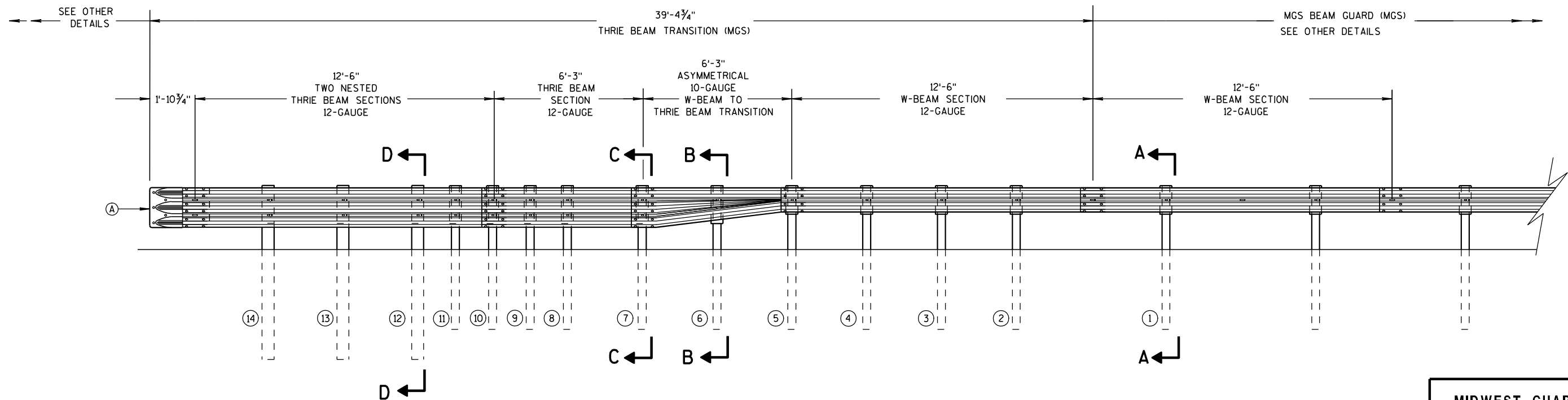
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

Ⓐ BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

## TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

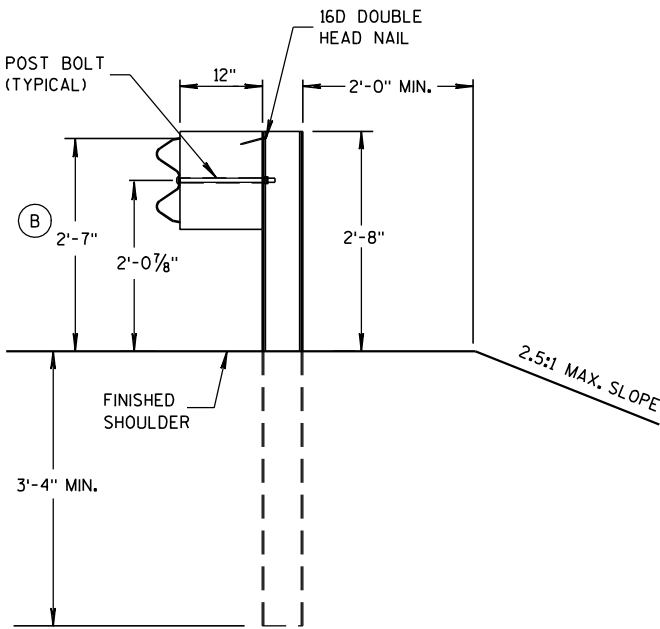
## MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

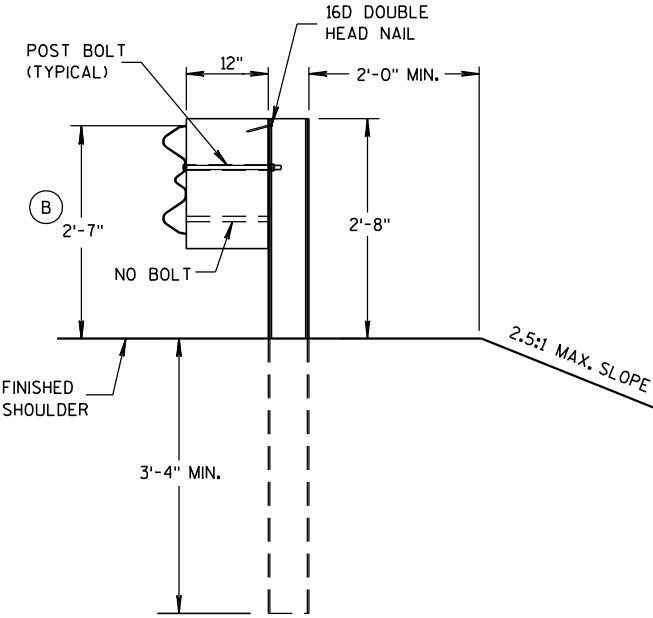
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

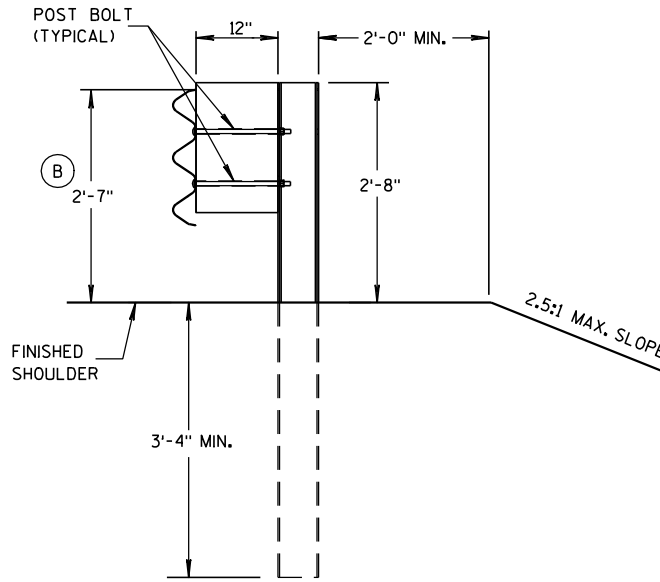
(B) TOLERANCE FOR TOP OF W-BEAM RAIL IS  $\pm 1"$ .



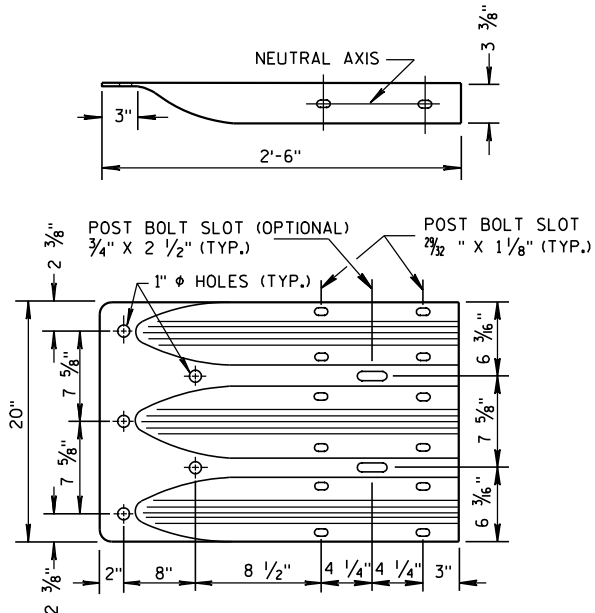
SECTION A-A  
POSTS 1-5



SECTION B-B  
POST 6



SECTION C-C  
POSTS 7-11



THRIE BEAM  
TERMINAL CONNECTOR

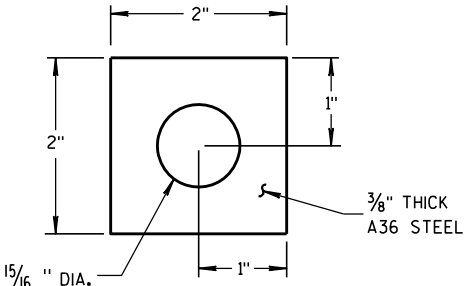
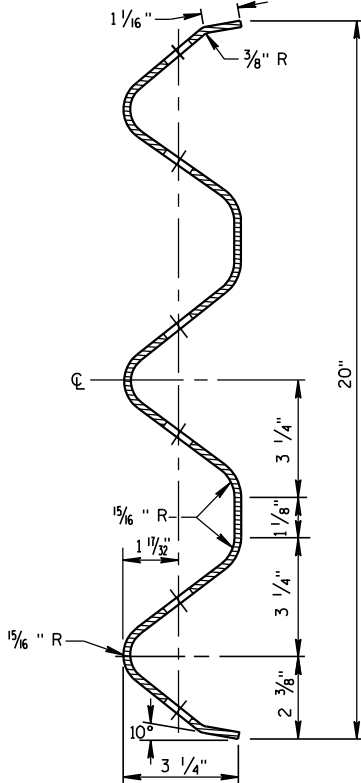
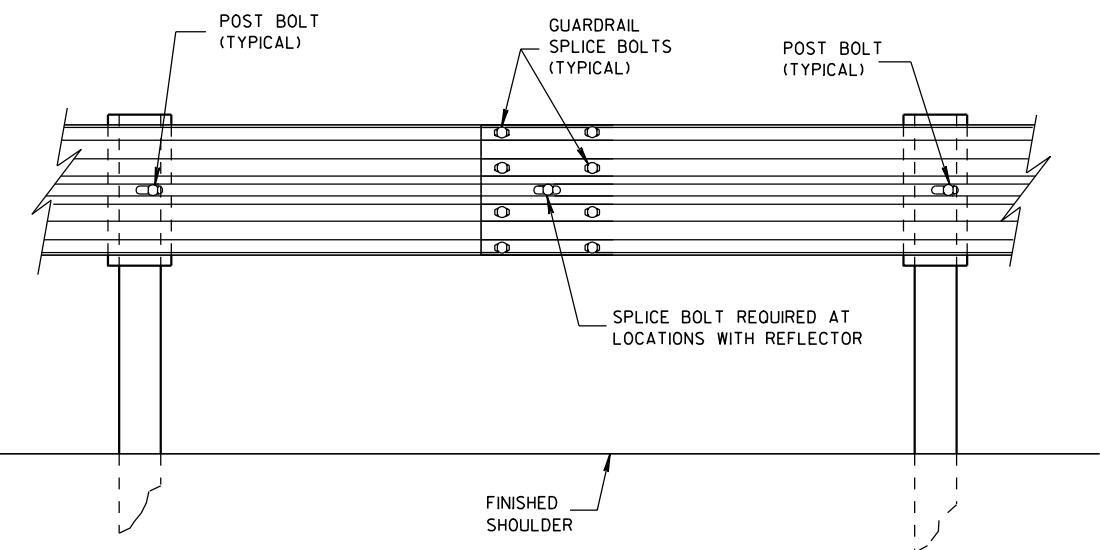


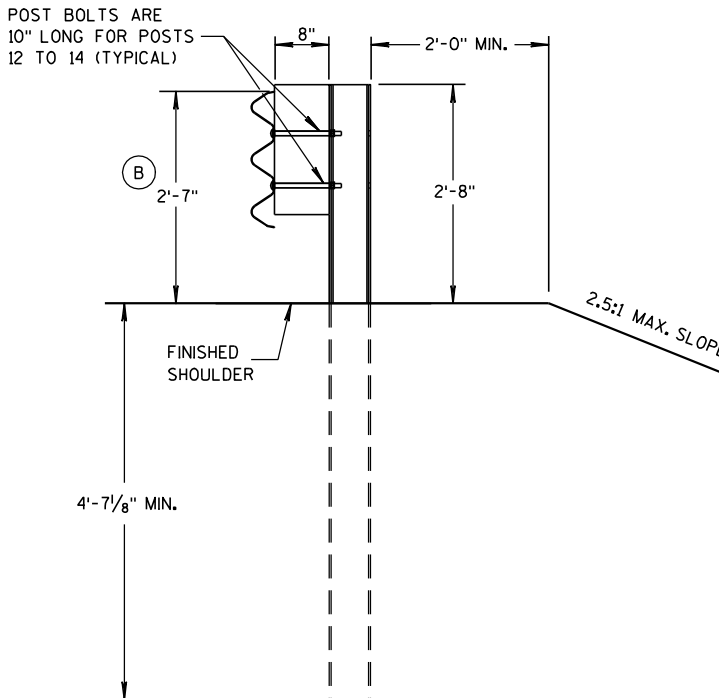
PLATE WASHER DETAIL



SECTION THRU THRIE  
BEAM RAIL ELEMENT



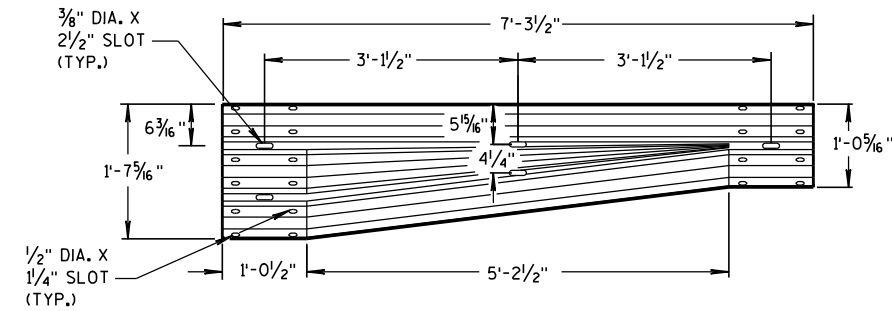
SPLICE DETAIL



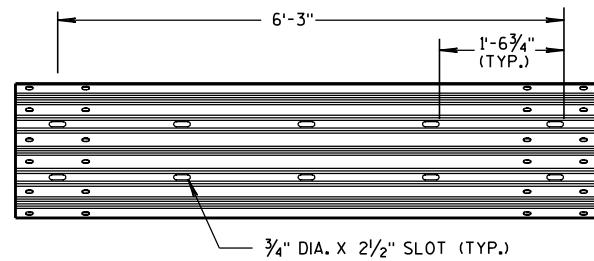
SECTION D-D  
POSTS 12-14

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

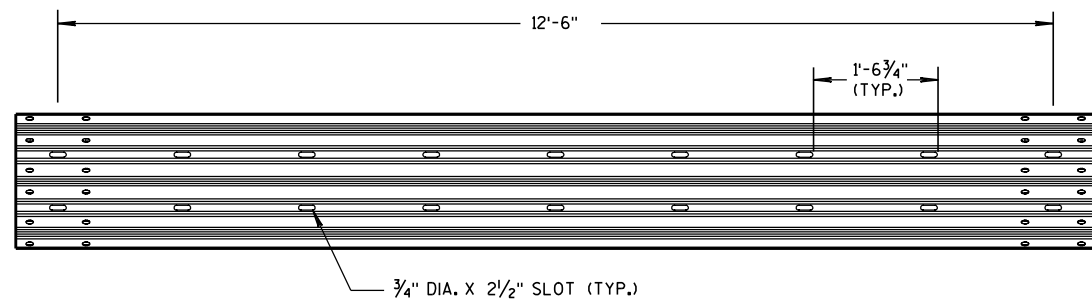
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



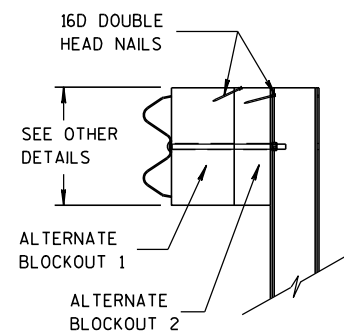
W-BEAM TO THRIE BEAM TRANSITION SECTION



6'-3" THRIE BEAM SECTION

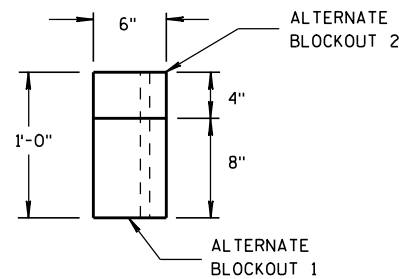


12'-6" THRIE BEAM SECTION

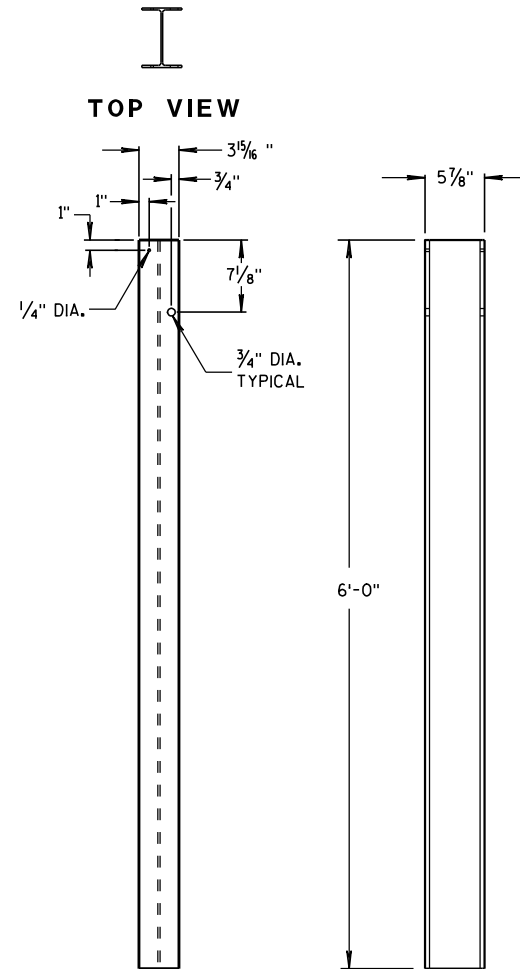


SIDE VIEW

ALTERNATE WOOD BLOCKOUT DETAIL



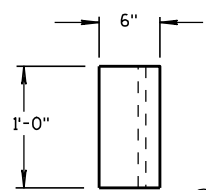
TOP VIEW



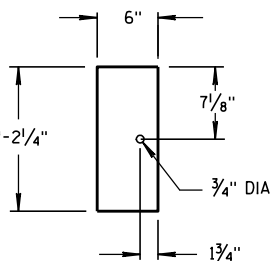
FRONT VIEW

SIDE VIEW

STEEL POSTS 1-5

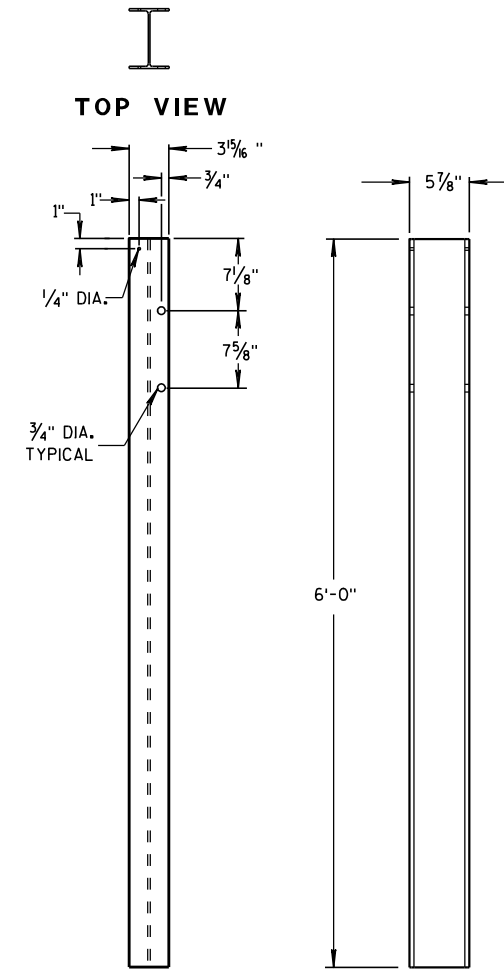


TOP VIEW



FRONT VIEW

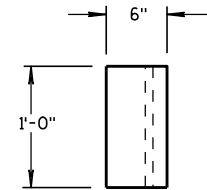
BLOCKOUT POSTS 1-5



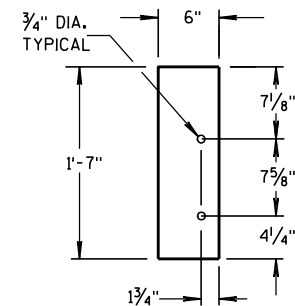
FRONT VIEW

SIDE VIEW

STEEL POSTS 6-11

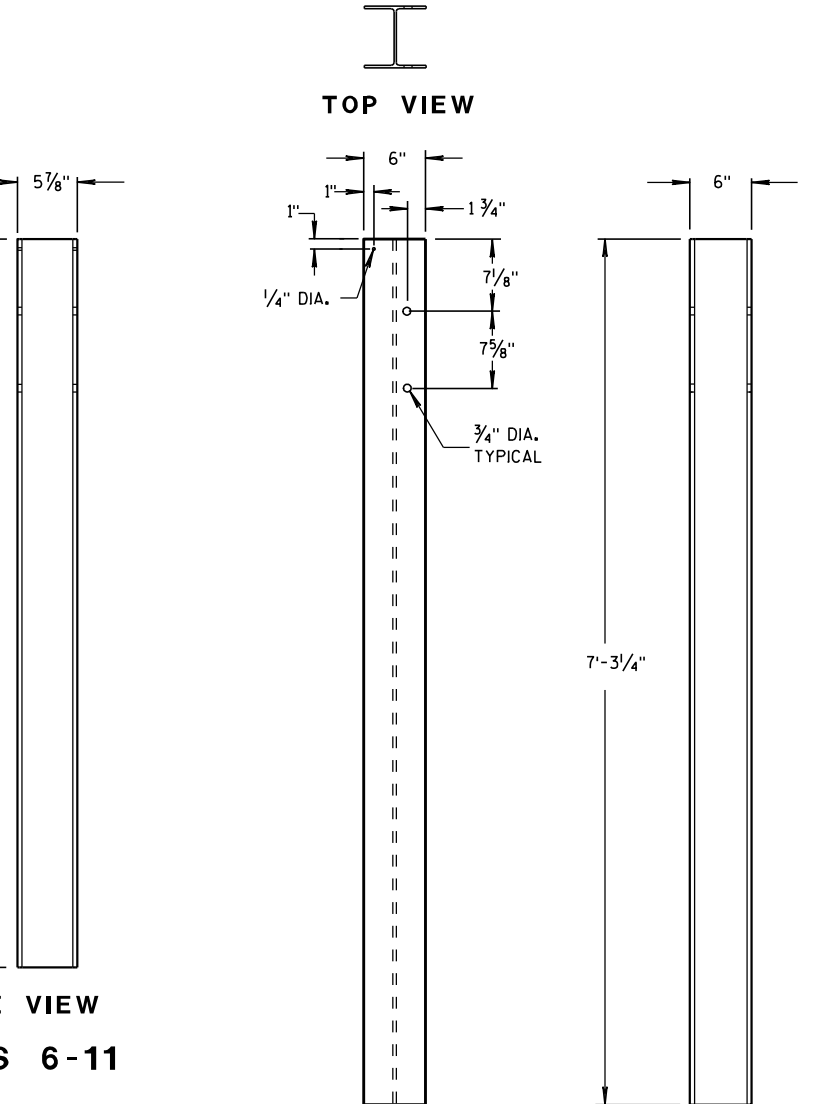


TOP VIEW



FRONT VIEW

BLOCKOUT POSTS 6-11



FRONT VIEW

SIDE VIEW

STEEL POSTS 12-14

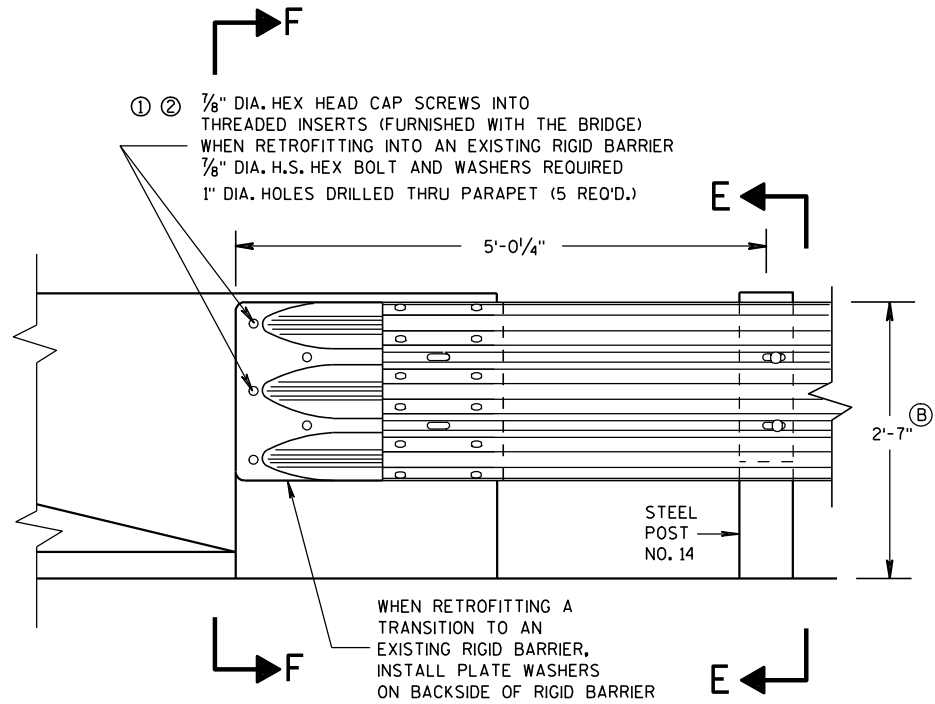
STEEL POST SIZES

| POST NUMBER | SECTION TYPE | LENGTH  |
|-------------|--------------|---------|
| ①           | W6x9         | 72"     |
| ②           | W6x9         | 72"     |
| ③           | W6x9         | 72"     |
| ④           | W6x9         | 72"     |
| ⑤           | W6x9         | 72"     |
| ⑥           | W6x9         | 72"     |
| ⑦           | W6x9         | 72"     |
| ⑧           | W6x9         | 72"     |
| ⑨           | W6x9         | 72"     |
| ⑩           | W6x9         | 72"     |
| ⑪           | W6x9         | 72"     |
| ⑫           | W6x15        | 87 1/8" |
| ⑬           | W6x15        | 87 1/8" |
| ⑭           | W6x15        | 87 1/8" |

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

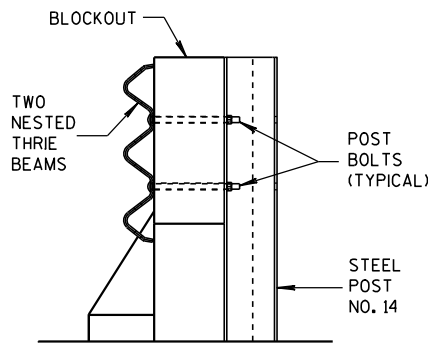
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION





FRONT VIEW

THRIE BEAM CONNECTION TO BRIDGE  
PARAPET WITH SQUARE ENDS

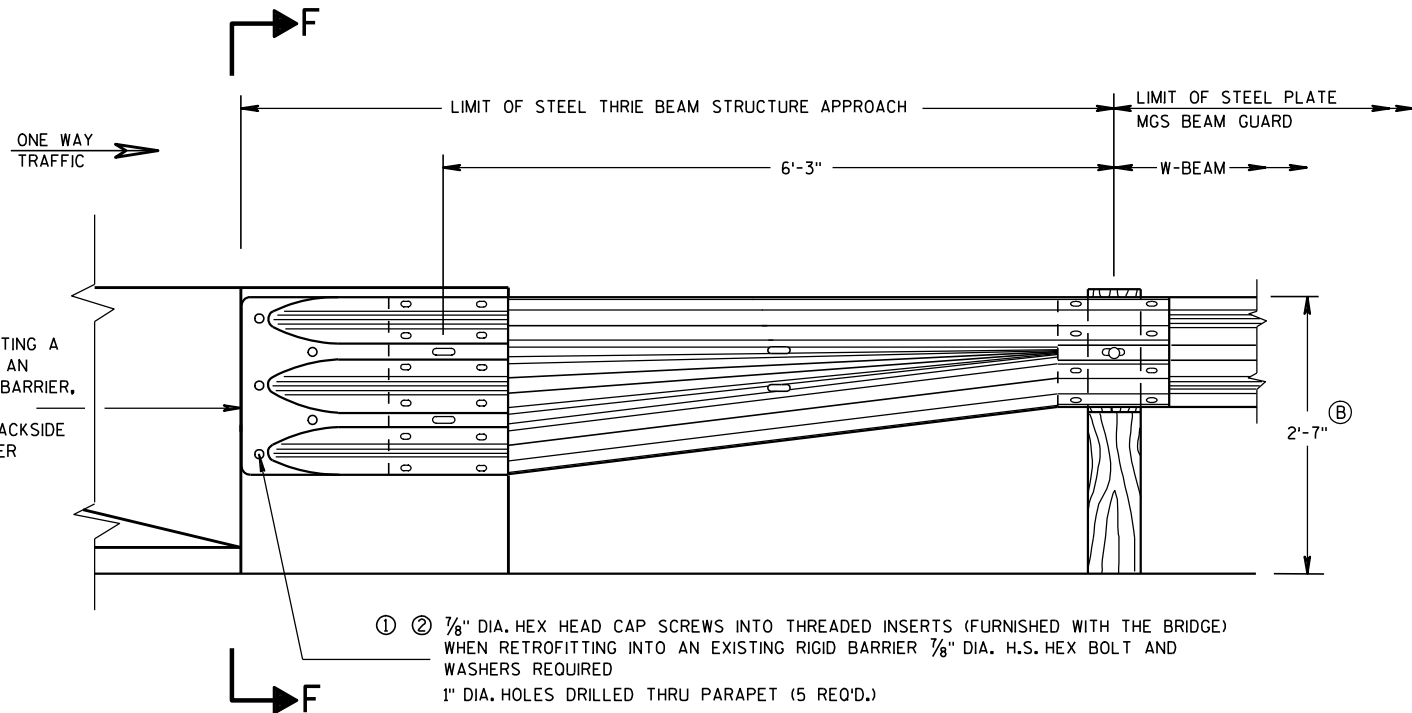


SECTION E-E

GENERAL NOTES

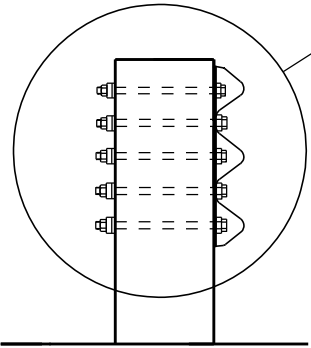
THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSTION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② BOLTS MAY BE A325 BOLTS OR A449 BOLTS, BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ③ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3 1/2".
- (B) TOLERANCE FOR TOP OF BEAM IS ± 1".

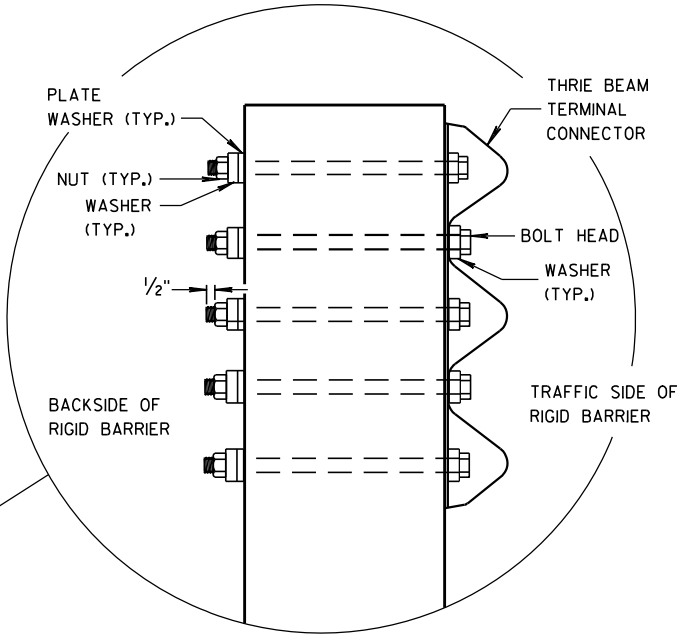


FRONT VIEW

W BEAM TRANSITION AND CONNECTION TO  
BRIDGE PARAPETS WITH SQUARE ENDS  
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)



SECTION F-F

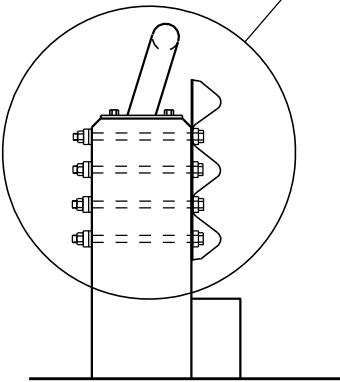
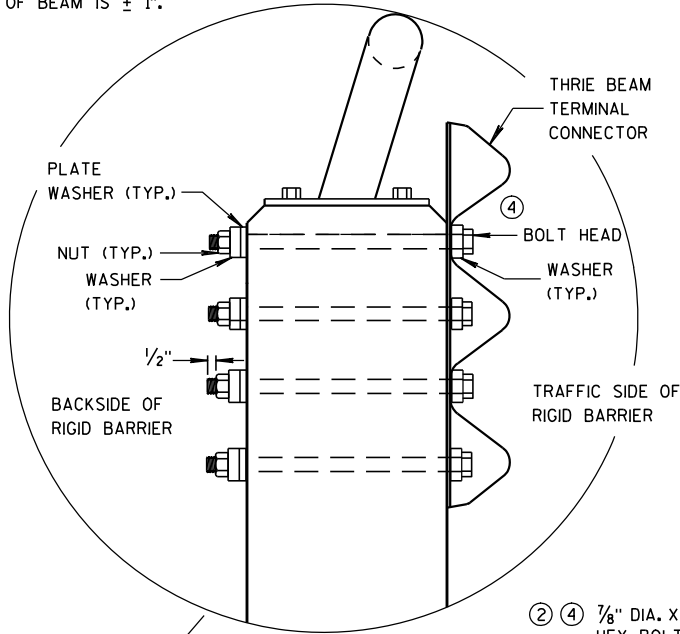


|   |  |
|---|--|
| MIDWEST GUARDRAIL SYSTEM<br>THRIE BEAM TRANSITION (MGS) |  |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION      |  |
| APPROVED<br>8/31/2012<br>DATE                           | /S/ Jerry H. Zogg<br>ROADWAY STANDARDS DEVELOPMENT<br>ENGINEER |
| FHWA  |  |

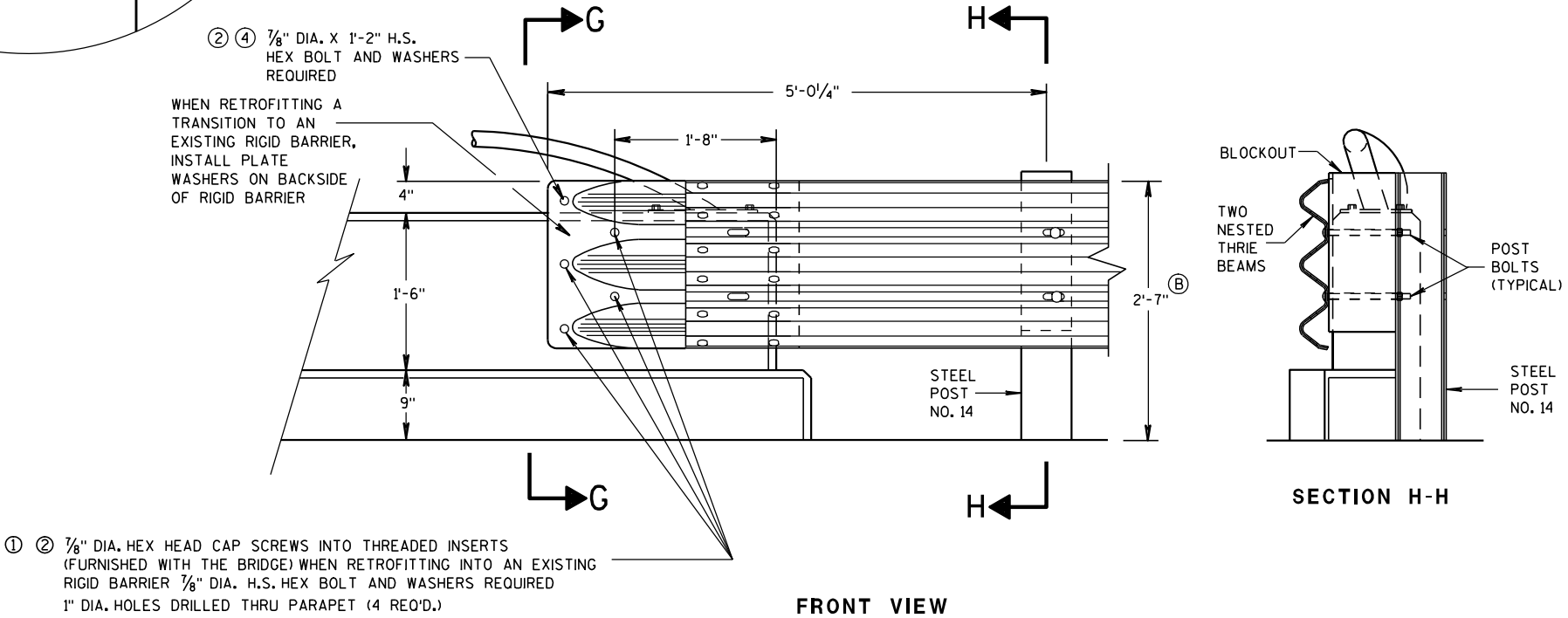
**GENERAL NOTES**

THESE ARE TYPICAL CONNECTION DETAILS. ADJUST THE POSITION OF CONNECTIONS TO EXISTING BRIDGES TO FIT THE ACTUAL BRIDGE AND SITE DIMENSIONS.

- ① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X  $\frac{5}{8}$ " THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ③ THE RECESS FOR A W-BEAM CONNECTION, WHICH EXISTS ON SOME PARAPETS OF THIS TYPE, SHALL BE FILLED WITH A TREATED TIMBER BLOCKOUT. BLOCKOUT SIZE IS 1'-6" X 2'-0" X 3  $\frac{1}{2}$ ". BLOCK IS INCIDENTAL TO THE CONTRACT.
- ④ BOLT, NUT AND WASHERS NOT REQUIRED FOR THIS LOCATION WHEN RETROFITTING AN EXISTING PAPAPET AND THE HOLE IS EITHER ABOVE PARAPET OR WITHIN 4 INCHES OF THE EDGE OF PARAPET.
- ⑤ TOLERANCE FOR TOP OF BEAM IS  $\pm 1"$ .

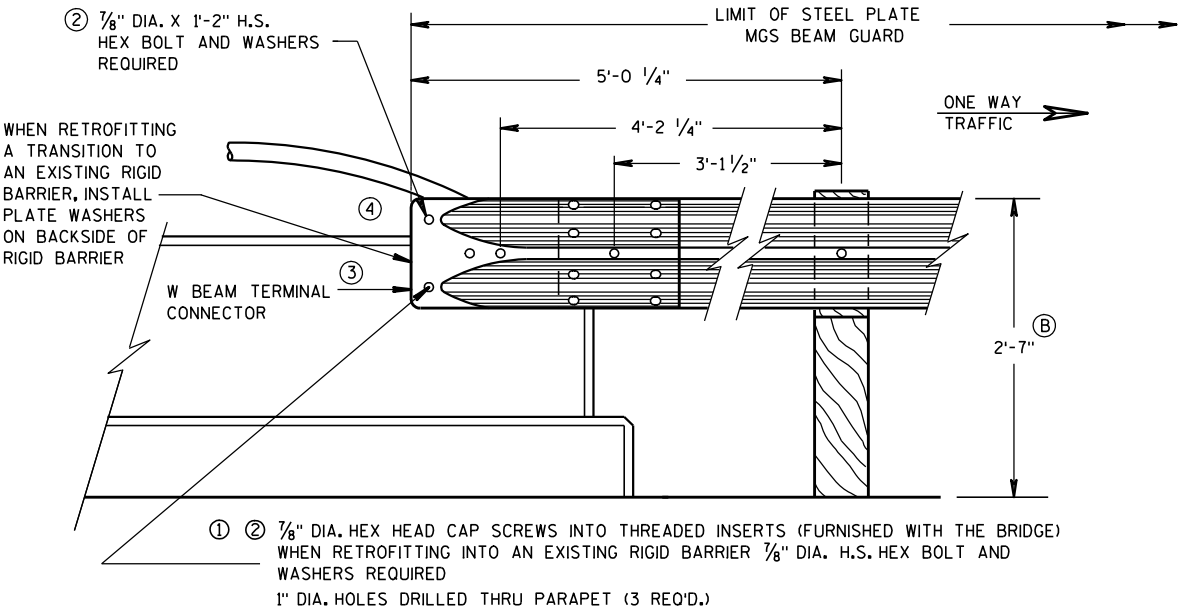


**SECTION G-G**



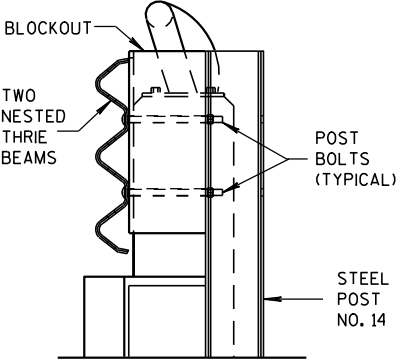
**FRONT VIEW**

**THRIE BEAM CONNECTION TO VERTICAL FACED PARAPETS**



**FRONT VIEW**

**W BEAM CONNECTION TO VERTICAL FACE PARAPET  
(USE ONLY ON THE TRAFFIC EXIT END OF ONE WAY BRIDGES)**

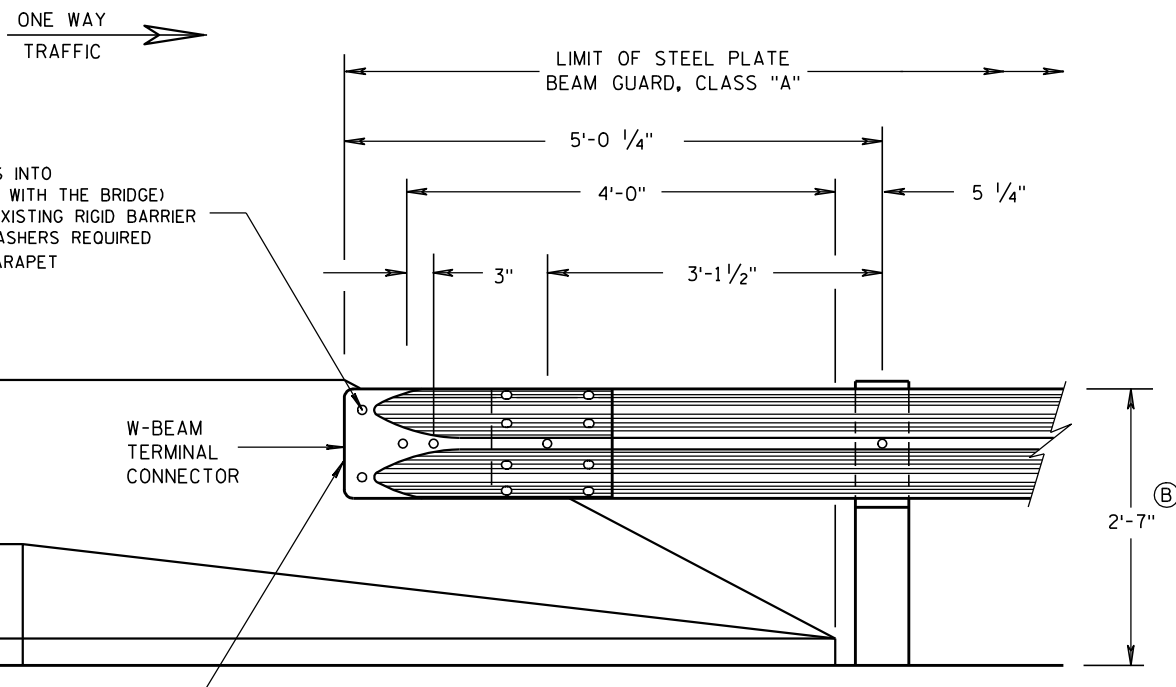


**SECTION H-H**

**MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)**

**STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION**

APPROVED  
8-31-2012 /S/ Jerry H. Zogg  
DATE ROADWAY STANDARDS DEVELOPMENT  
ENGINEER  
FHWA



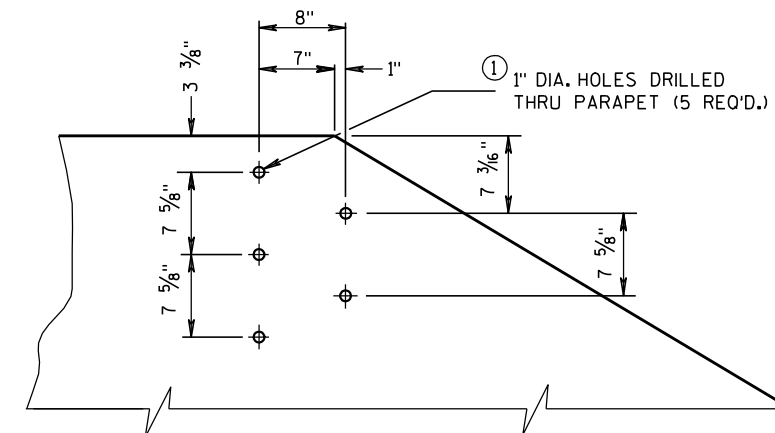
FRONT VIEW

### W BEAM CONNECTION TO PARAPETS WITH SLOPED ENDS

(USE ONLY AT TRAFFIC EXIT END OF ONE WAY BRIDGE)

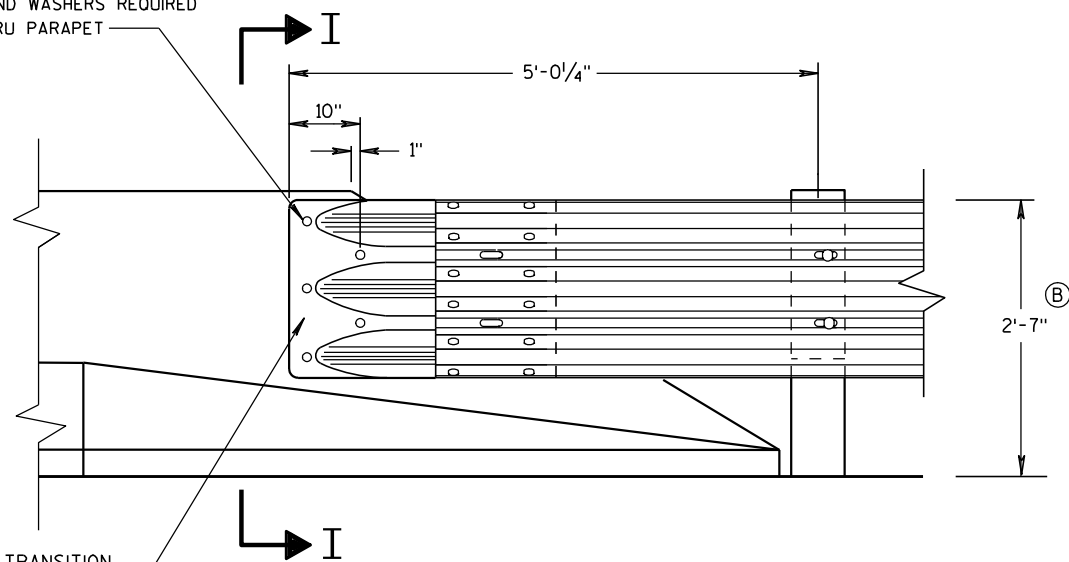
### GENERAL NOTES

- ① DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.
- ③ TOLERANCE FOR TOP OF BEAM IS  $\pm 1"$ .



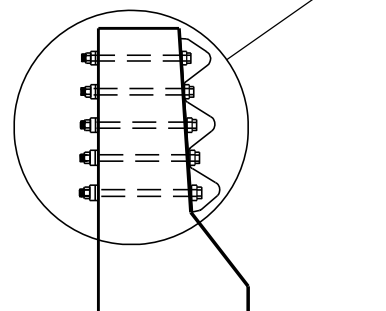
### DRILL HOLE LOCATION AND PATTERN FOR THRIE BEAM CONNECTION

- ① ② 1/8" DIA. HEX HEAD CAP SCREWS INTO THREADED INSERTS (FURNISHED WITH THE BRIDGE) WHEN RETROFITTING INTO AN EXISTING RIGID BARRIER 1/8" DIA. H.S. HEX BOLT AND WASHERS REQUIRED 1" DIA. HOLES DRILLED THRU PARAPET (5 REQ'D.)

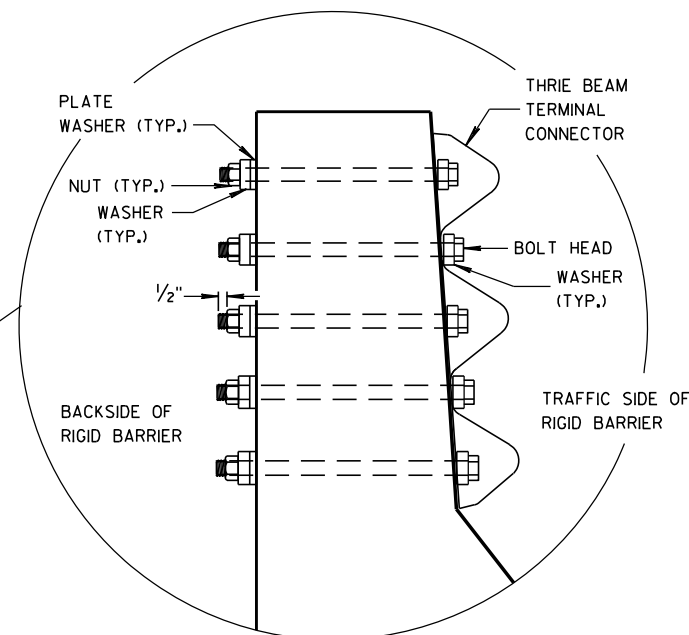


FRONT VIEW

### THRIE BEAM CONNECTION TO BRIDGE PARAPETS WITH SLOPED ENDS



SECTION I-I

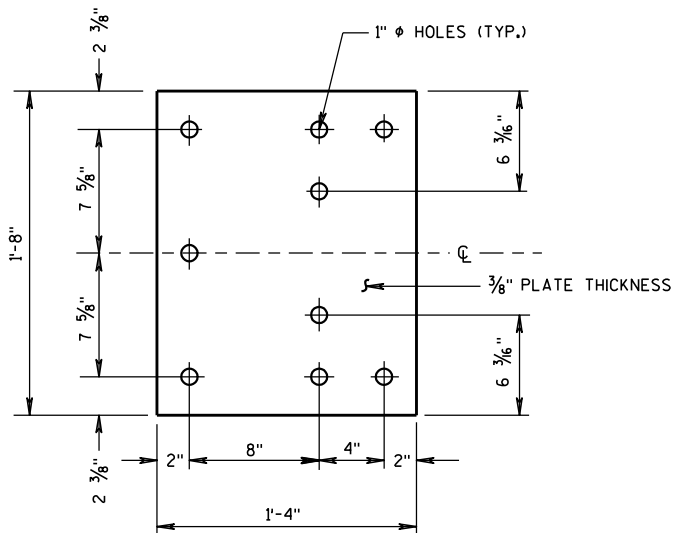


MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

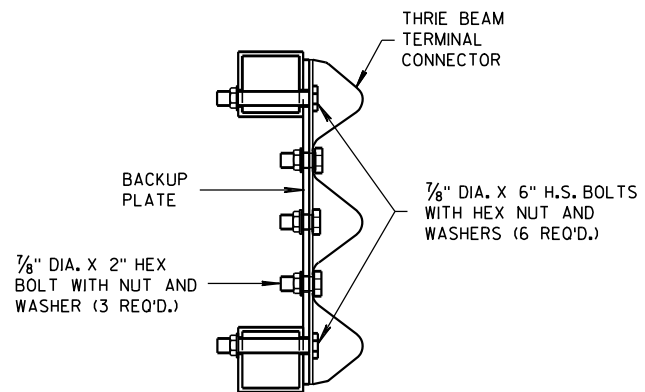
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
8/31/2012  
DATE  
FHWA

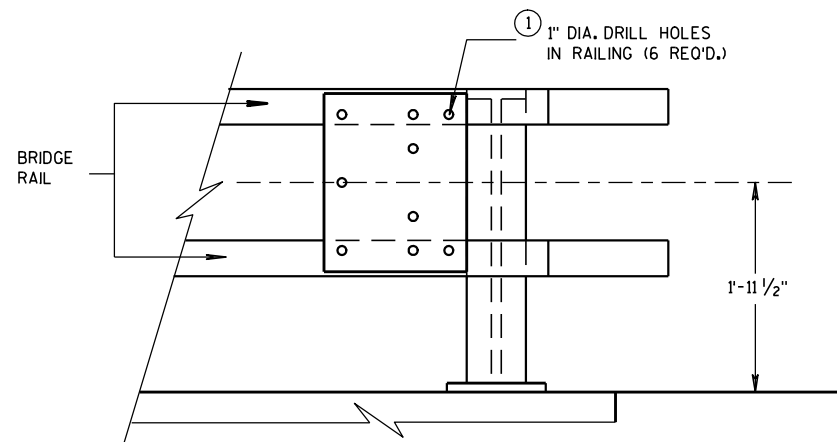
/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER



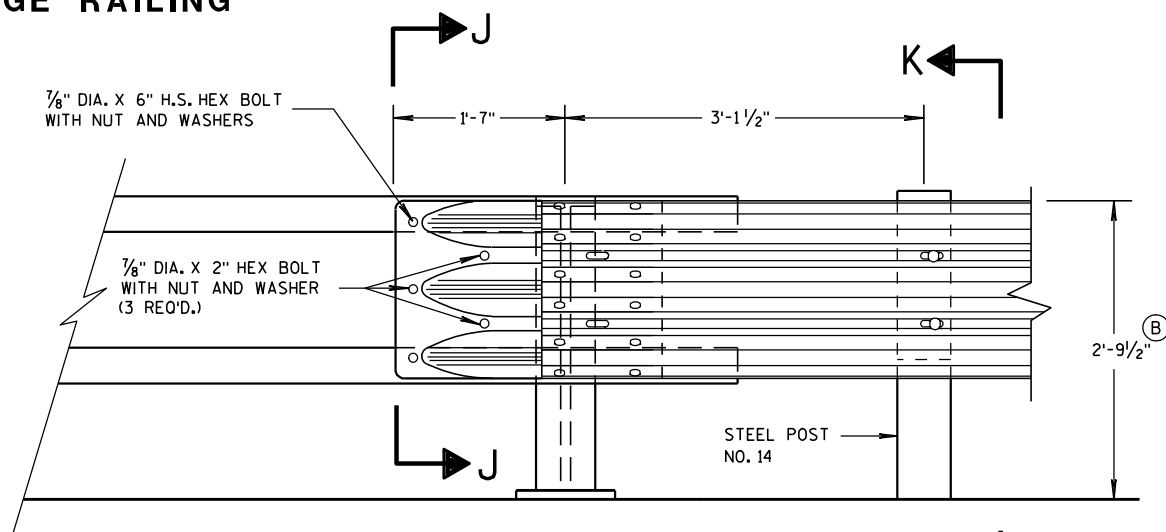
BACK-UP PLATE DETAIL



SECTION J-J

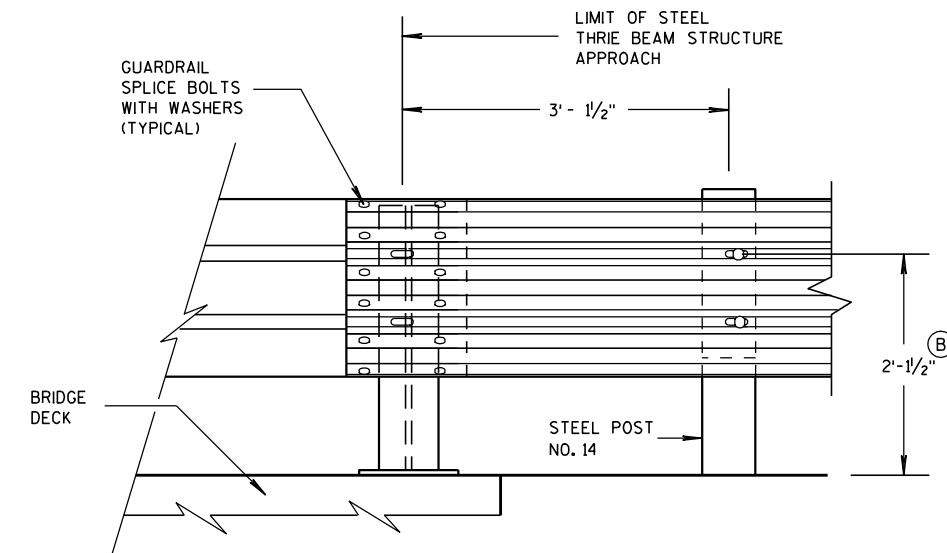


BACK-UP PLATE MOUNTING ONTO BRIDGE RAILING



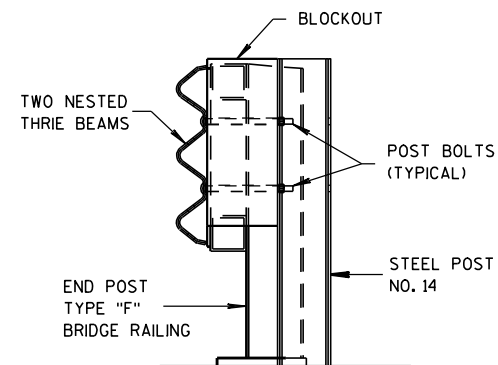
FRONT VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING TYPE "F"



FRONT VIEW

THRIE BEAM CONNECTION TO STEEL RAILING TYPE "W"



SECTION K-K

## GENERAL NOTES

- ① DRILLING HOLES THROUGH THE PAPER, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.
- ② TOLERANCE FOR TOP OF BEAM IS  $\pm 1"$ .

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

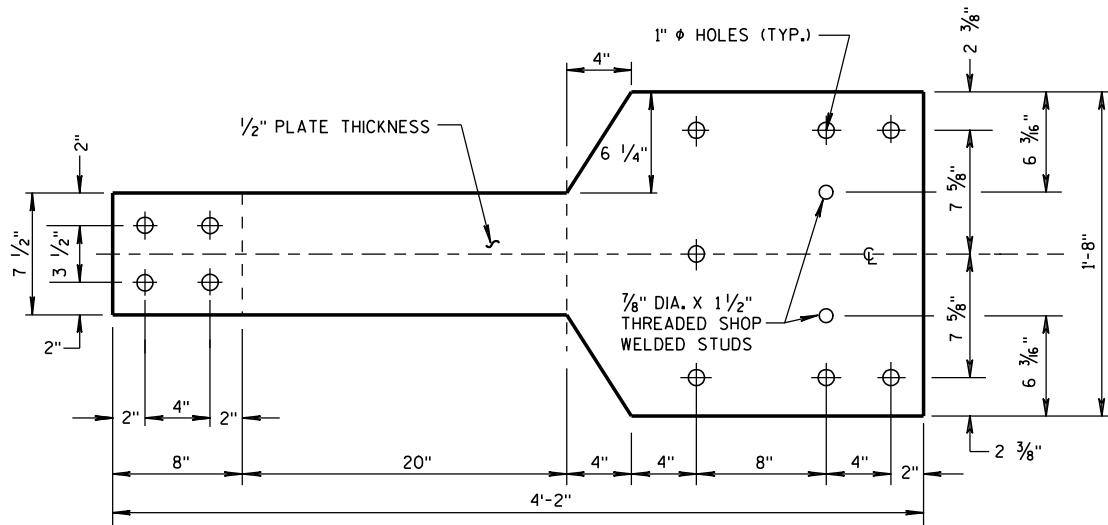
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
8/31/2012  
DATE  
FHWA

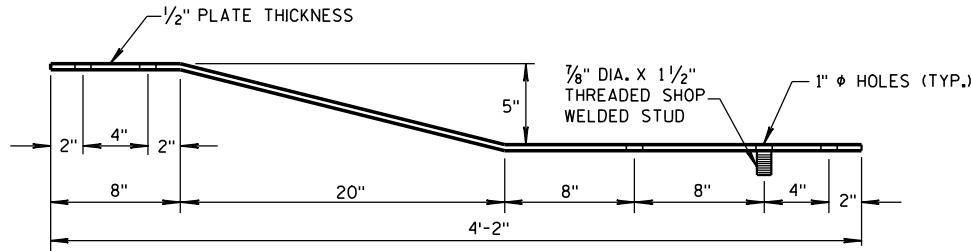
/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER

GENERAL NOTES

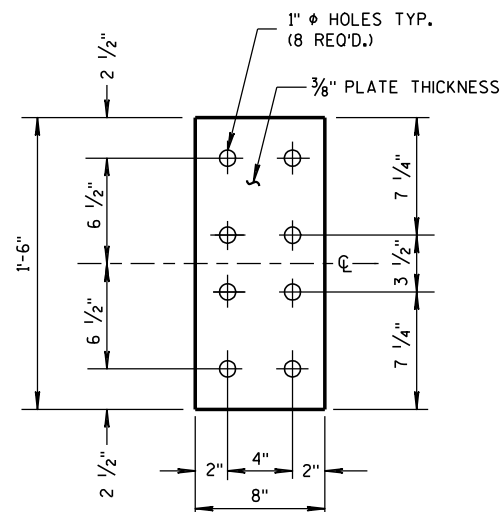
(B) TOLERANCE FOR TOP OF W-BEAM RAIL IS  $\pm 1"$ .



FRONT VIEW

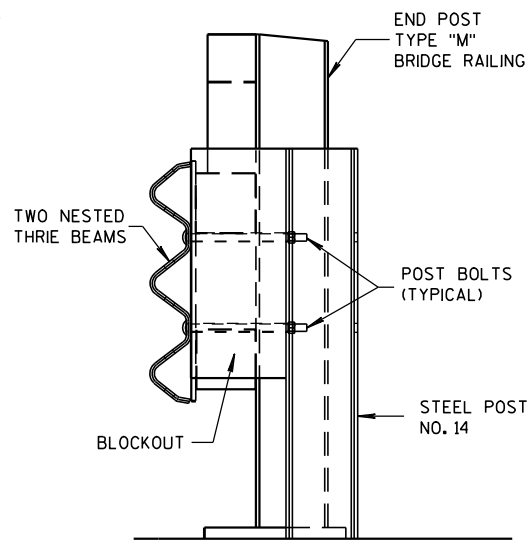


PLAN VIEW  
BACK-UP PLATE DETAIL, TYPE "M"

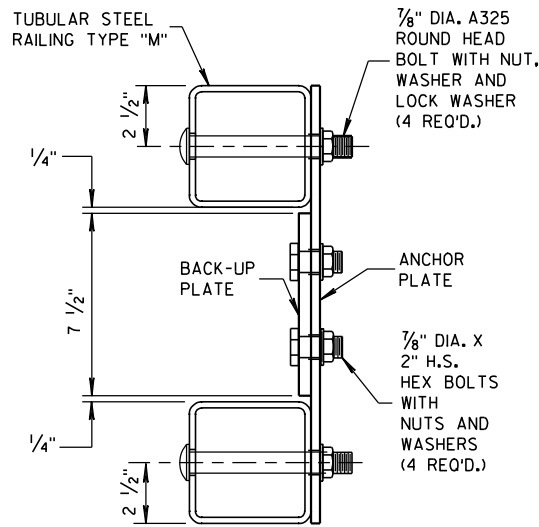


FRONT VIEW

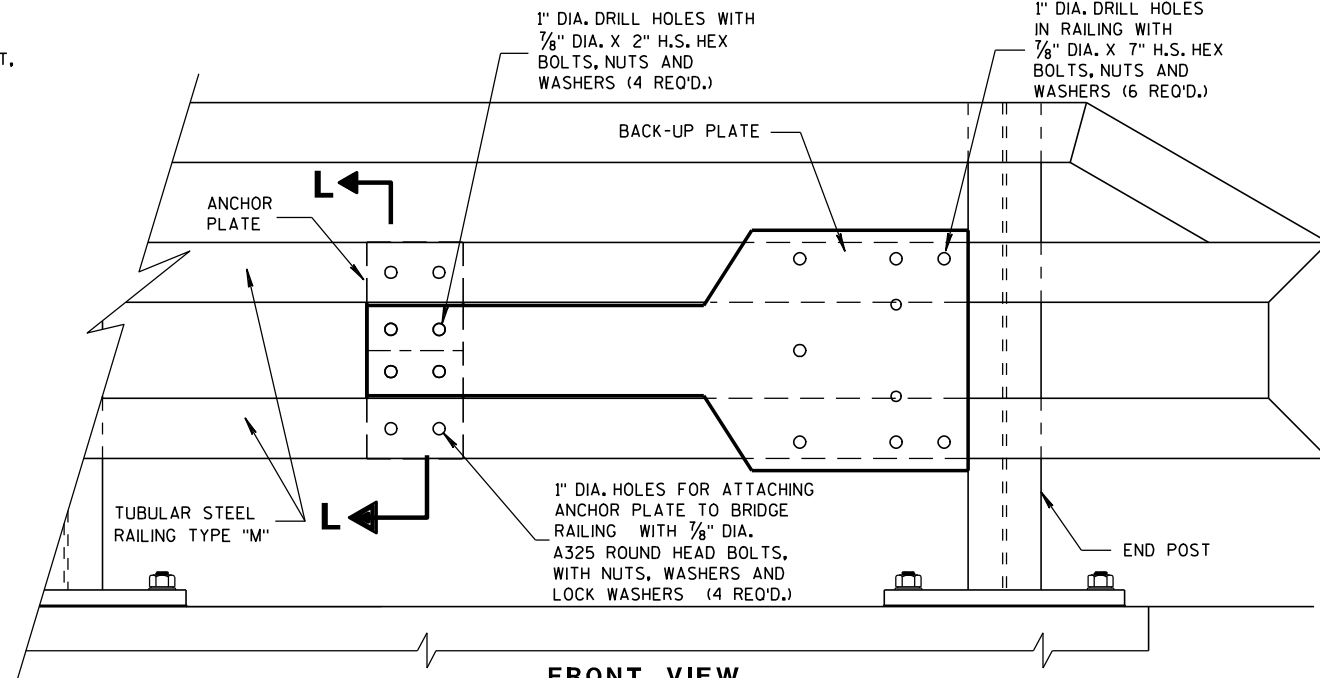
ANCHOR  
PLATE DETAIL,  
TYPE "M"



SECTION M-M

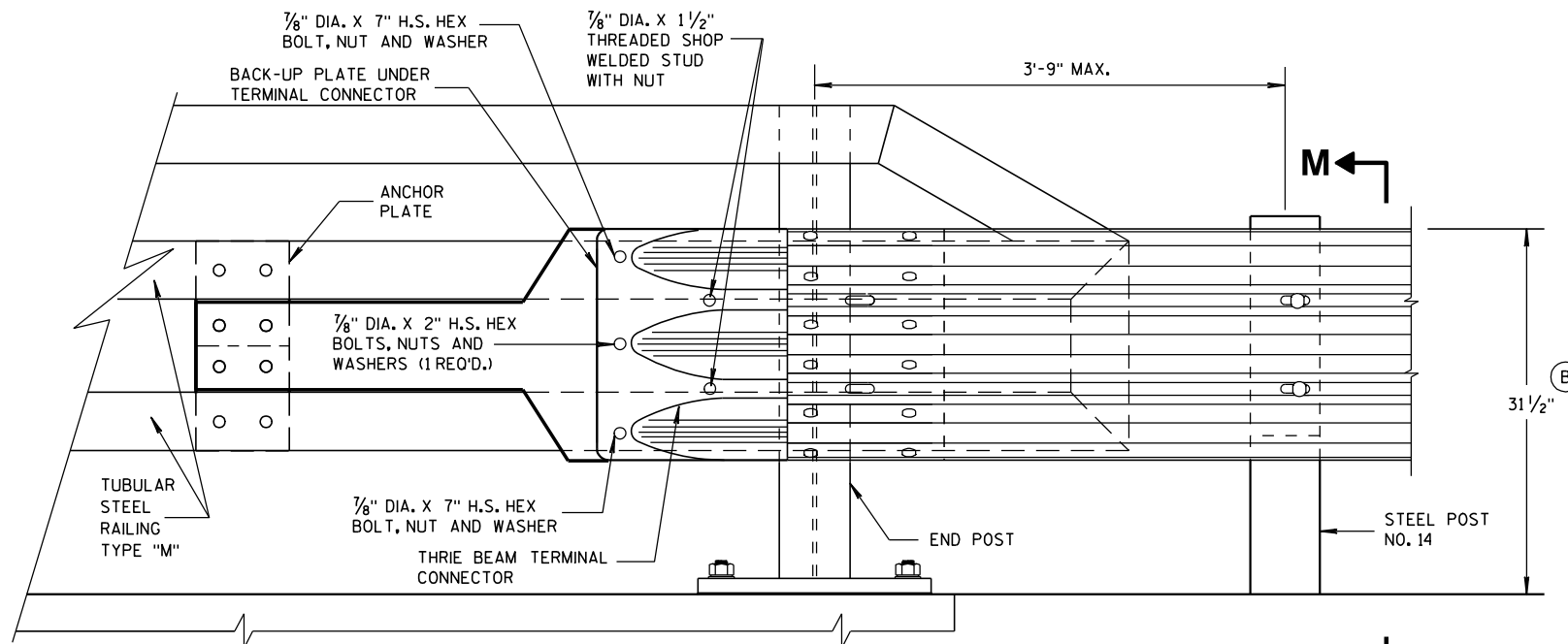


SECTION L-L

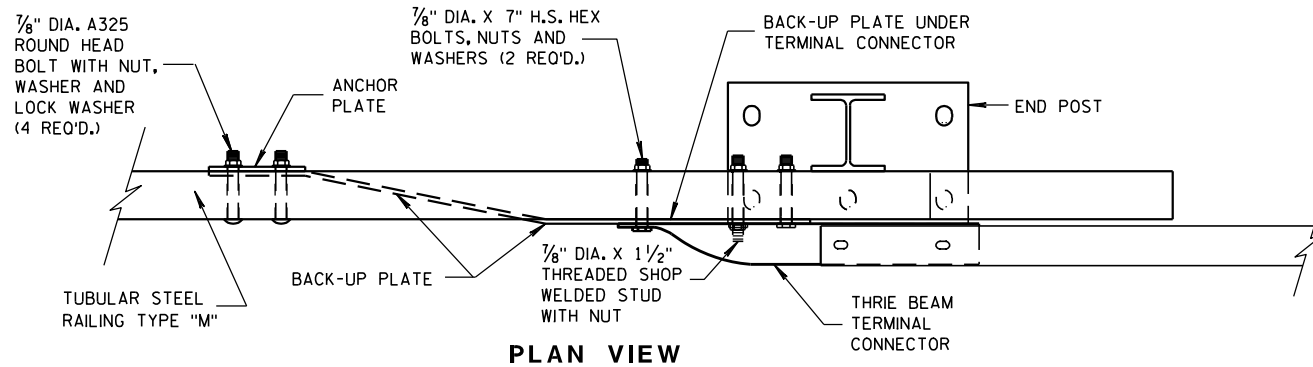


FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW



PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

8-31-2012

DATE

FHWA

/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER



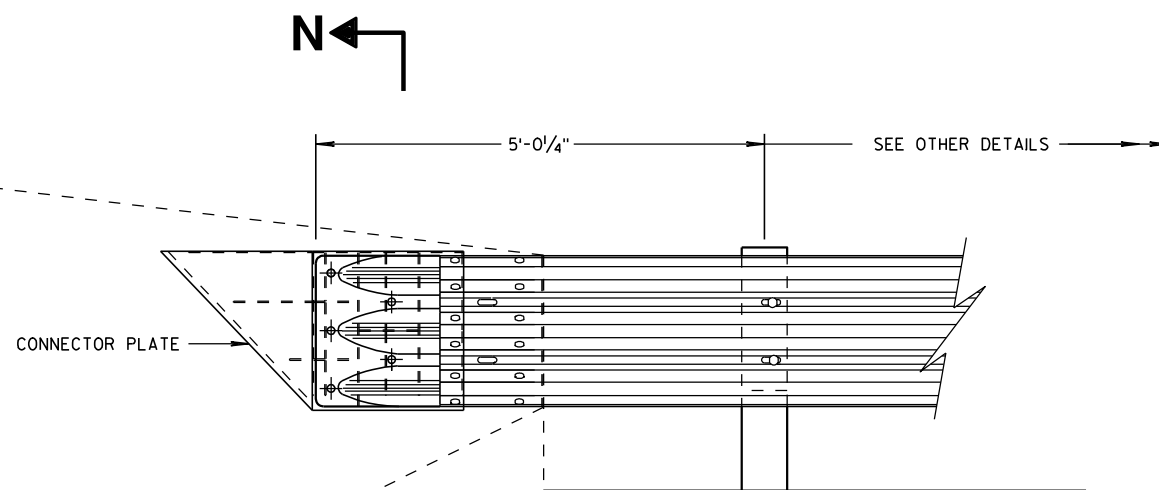
- ① STIFFENERS LOCATED AT THE OUTSIDE EDGES OF THE COVER PLATES SHALL BE WELDED AS FOLLOWS:  
SINGLE BEVEL GROOVE WELD ON EXTERNAL SIDES AND  $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2" ON INTERNAL SIDES.
- ② STIFFENERS LOCATED ON THE INSIDE OF THE COVER PLATE SHALL BE WELDED AS FOLLOWS:  
 $\frac{3}{16}$ " FILLET WELD BY 1" LONG SPACED AT 2".

## SINGLE SLOPE CONNECTION PLATE

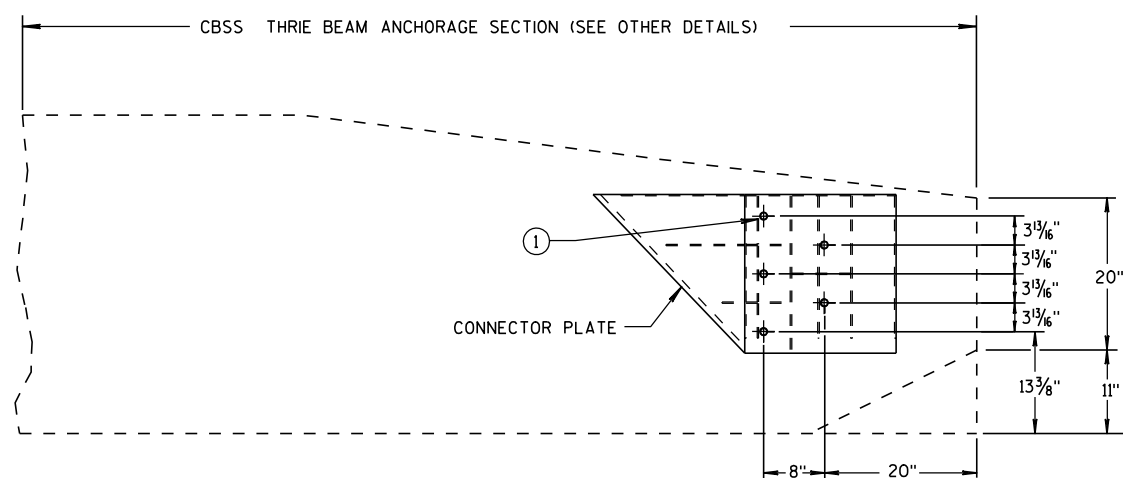
APPROVED

8/31/2012      /S/ Jerry H. Zogg  
DATE      ROADWAY STANDARDS DEVELOPMENT  
FHWA      ENGINEER





**THRIE BEAM CONNECTION TO SINGLE SLOPE BARRIER**

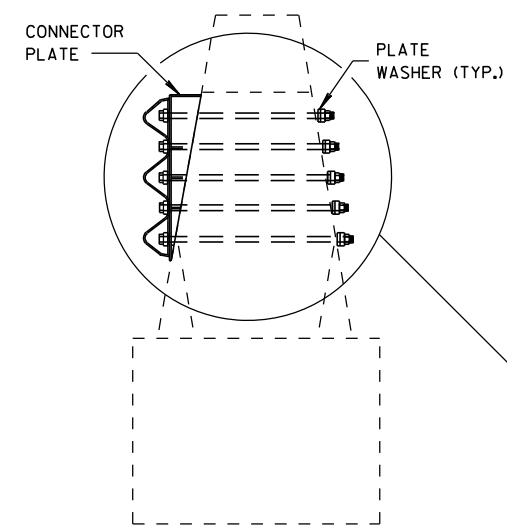


**SINGLE SLOPE CONNECTION PLATE PLACEMENT**

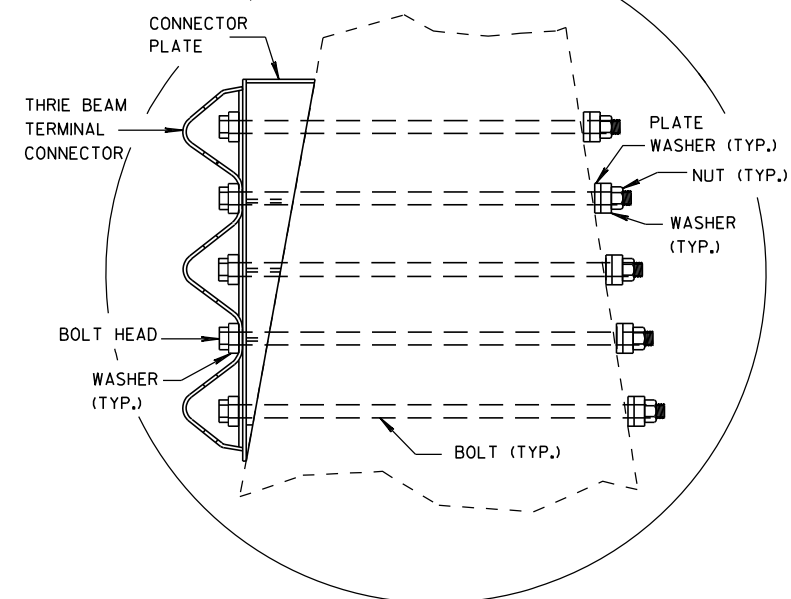
## GENERAL NOTES

CONNECTOR PLATE, DRILLING BOLT HOLES THROUGH THE PARAPET, BOLTS, NUTS, WASHERS AND REPAIRING DAMAGED CONCRETE ARE INCIDENTAL TO THE CONTRACT.

- ① BOLTS MAY BE A325 BOLTS OR A449 BOLTS. BOLT LENGTH AND THREADING LENGTH ARE TO ALLOW FOR A TIGHT CONNECTION BETWEEN RIGID BARRIER AND THRIE BEAM CONNECTION PLATE. CONTRACTOR IS TO FIELD VERIFY BOLT LENGTH AND THREAD LENGTH. ONE ROUND WASHER REQUIRED BETWEEN BOLT HEAD AND THRIE BEAM CONNECTOR PLATE. BOLTS THAT EXTEND THROUGH THE PARAPET AND OUT THE BACK FACE REQUIRE A HARDENED ROUND STEEL WASHER THAT IS 2" O.D. X 5/8" THICK AND ONE PLATE WASHER. REPAIR ANY DAMAGED CONCRETE FROM BOLT INSTALLATION.



**SECTION N-N**



**MIDWEST GUARDRAIL SYSTEM  
THRIE BEAM TRANSITION (MGS)**

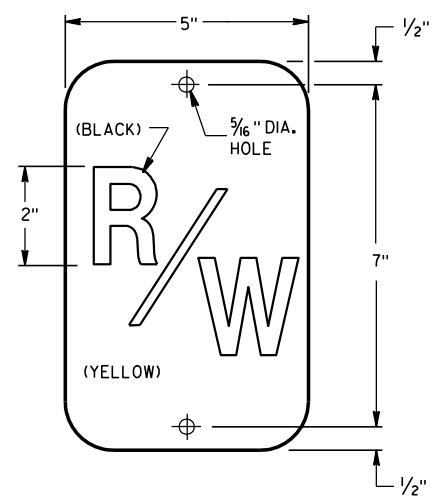
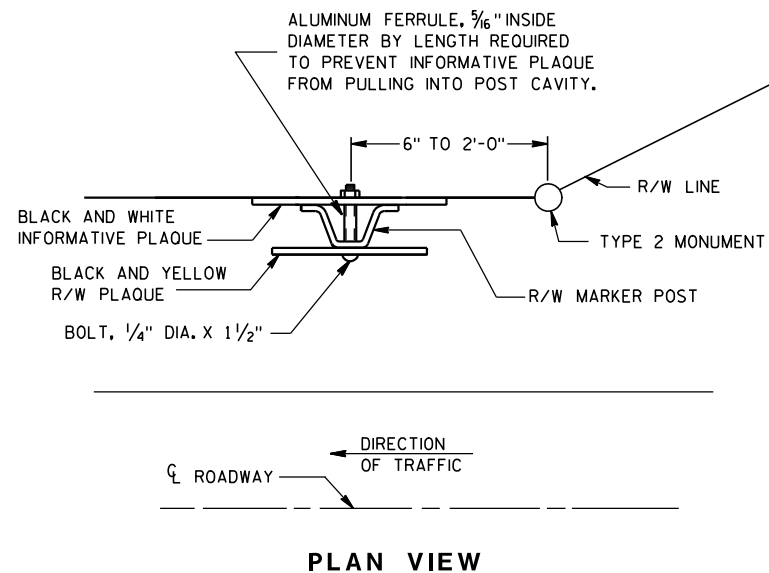
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

8/31/2012  
DATE

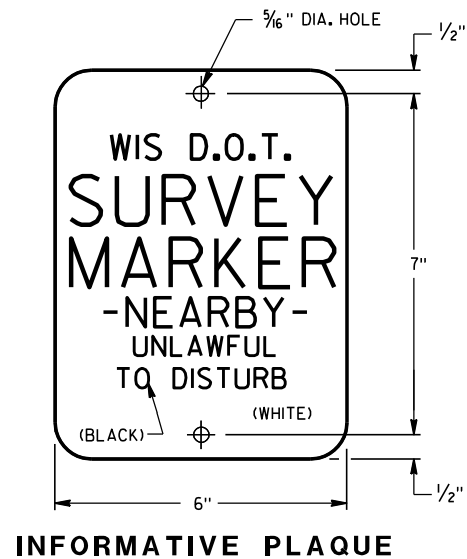
FHWA

/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER



R/W PLAQUE

THE RIGHT-OF-WAY PLAQUE AND INFORMATIVE PLAQUE WILL BE FURNISHED BY THE WISCONSIN DEPARTMENT OF TRANSPORTATION.



## GENERAL NOTES

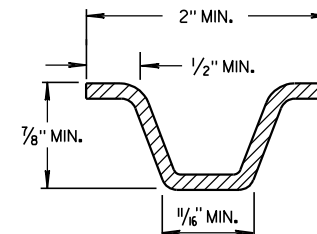
DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

A STEEL MARKER POST FOR RIGHT-OF-WAY SHALL BE PLACED IN THE RIGHT-OF-WAY, WITH THE BACK OF THE POST ON THE LONGER RIGHT-OF-WAY TANGENT, 6 INCHES TO 24 INCHES FROM EACH TYPE 2 MONUMENT TO SERVE AS A GUARD POST, AND AT OTHER LOCATIONS AS SHOWN ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

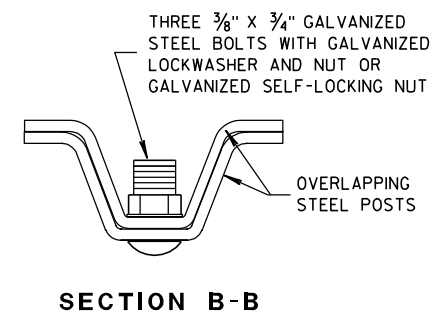
THE "R/W" PLAQUE SHALL FACE THE ROADWAY AND THE INFORMATIVE PLAQUE SHALL FACE AWAY FROM THE ROADWAY. R/W AND INFORMATIVE PLAQUES WILL BE FURNISHED BY THE DEPARTMENT OF TRANSPORTATION.

STEEL MARKER POSTS SHALL MEET THE MINIMUM MATERIAL REQUIREMENTS FOR STEEL DELINEATOR POSTS; EXCEPT POSTS PAINTED WITH FEDERAL YELLOW ENAMEL NEED NOT BE ZINC COATED.

- ① IN AREAS OF SOLID ROCK, DRILL A BORE HOLE 2" GREATER THAN THE WIDEST DIMENSION OF THE POST CROSS SECTION INTO THE ROCK TO A MINIMUM DEPTH OF 12 INCHES. CUT OR SPLICE THE POST SO THAT A MINIMUM LENGTH OF 3'10" PROTRUDES ABOVE THE GROUND. BLOW OUT THE BORE HOLE IN THE ROCK USING COMPRESSED AIR. FILL THE BORE HOLE WITH CEMENT GROUT, OR EQUIVALENT, DEPENDING ON THE STABILITY OF THE ROCK,

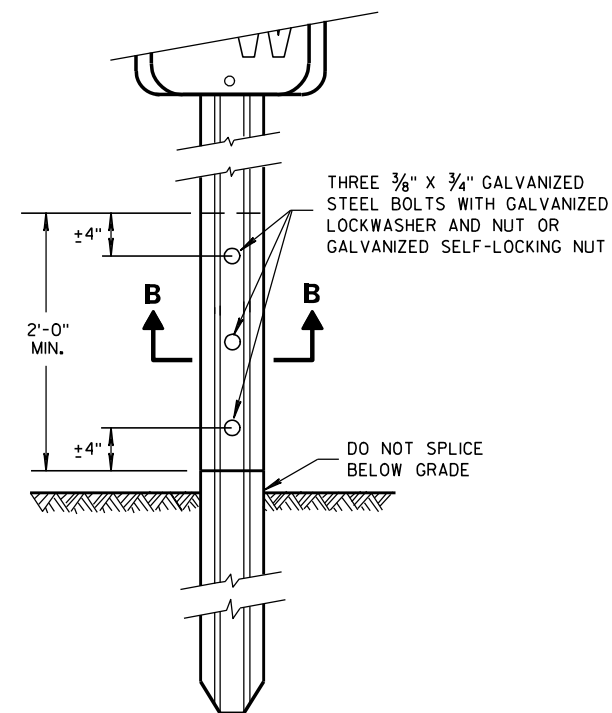
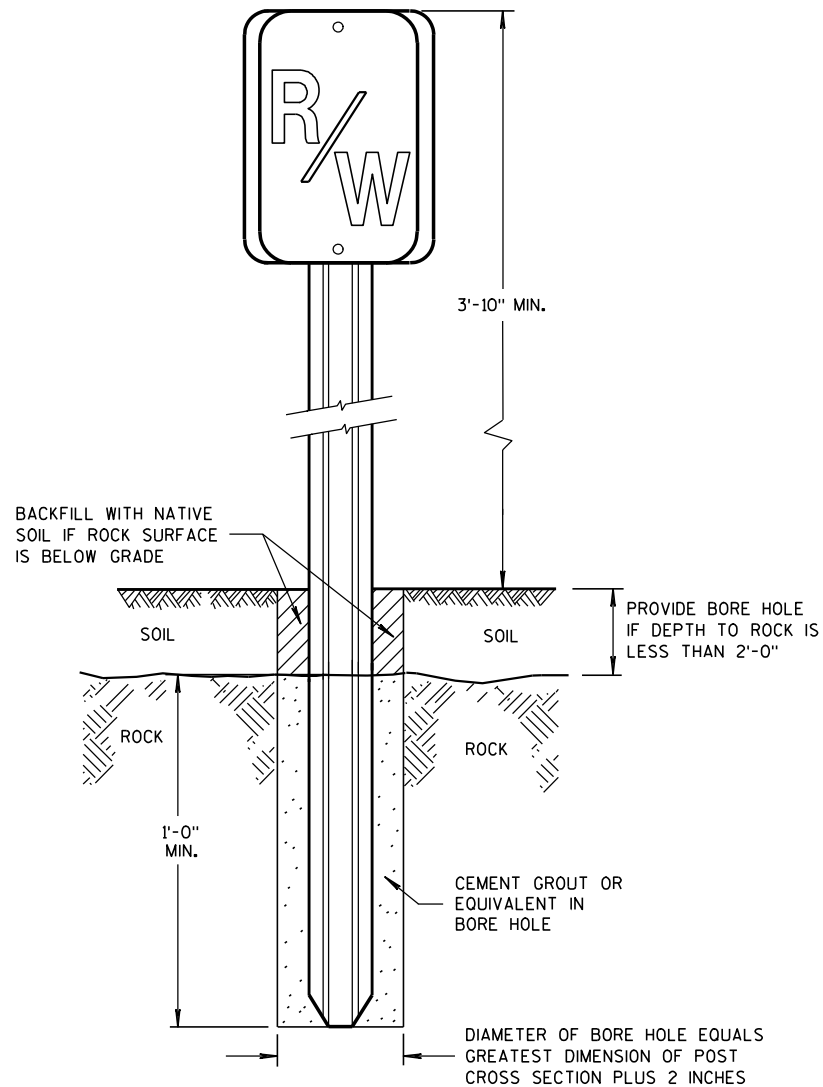
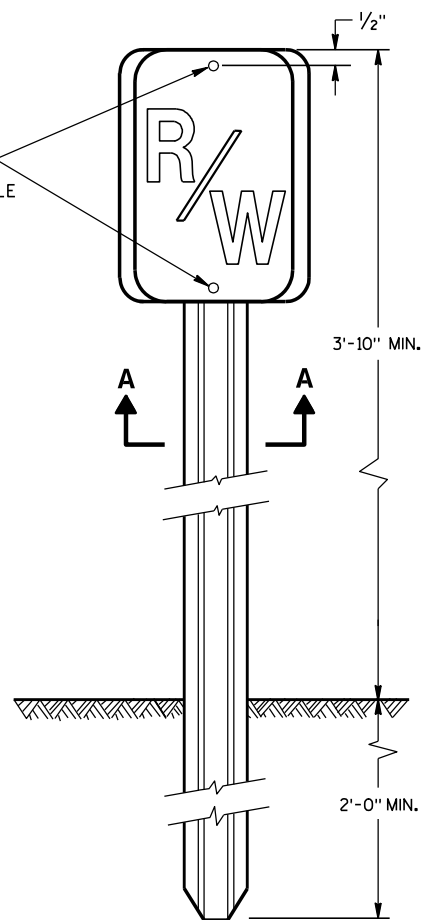


SECTION A-A



SECTION B-B

STEEL POSTS SHALL HAVE 2 - 3/8" HOLES 7" APART. POST WITH ADDITIONAL HOLES WILL BE ACCEPTABLE

MARKER POST  
FOR RIGHT-OF-WAY

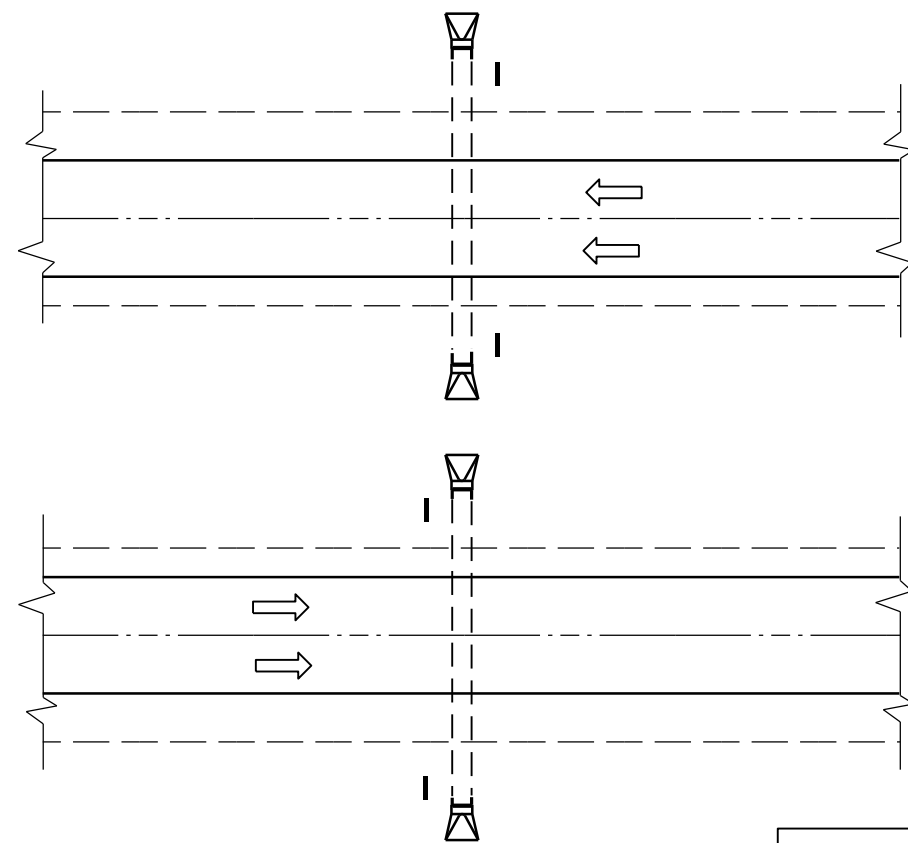
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

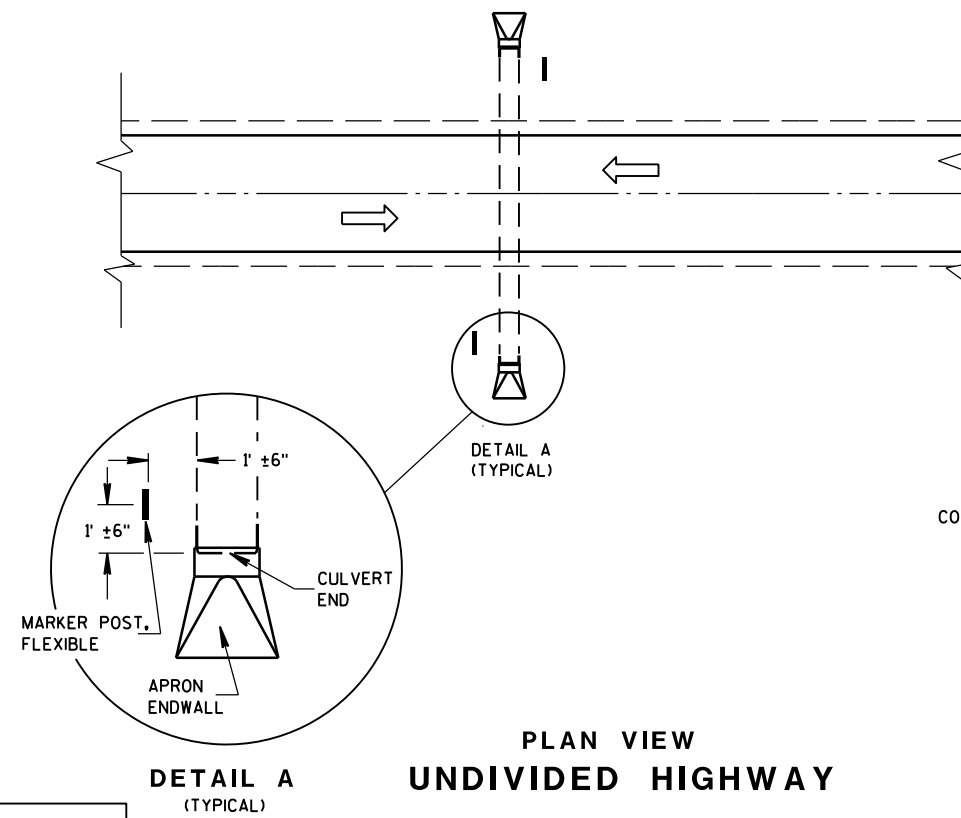
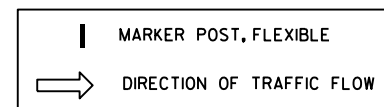
4/27/09  
DATE

/S/ Ray Kumapayi  
CHIEF SURVEYING AND MAPPING ENGINEER

FHWA



PLAN VIEW  
DIVIDED HIGHWAY

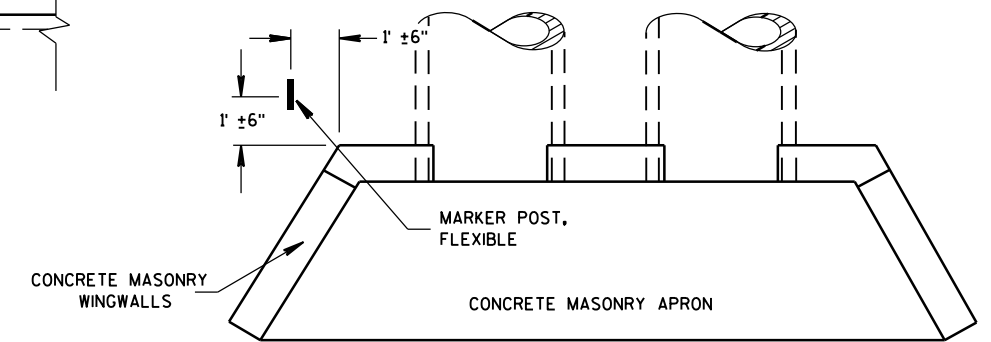


PLAN VIEW  
UNDIVIDED HIGHWAY

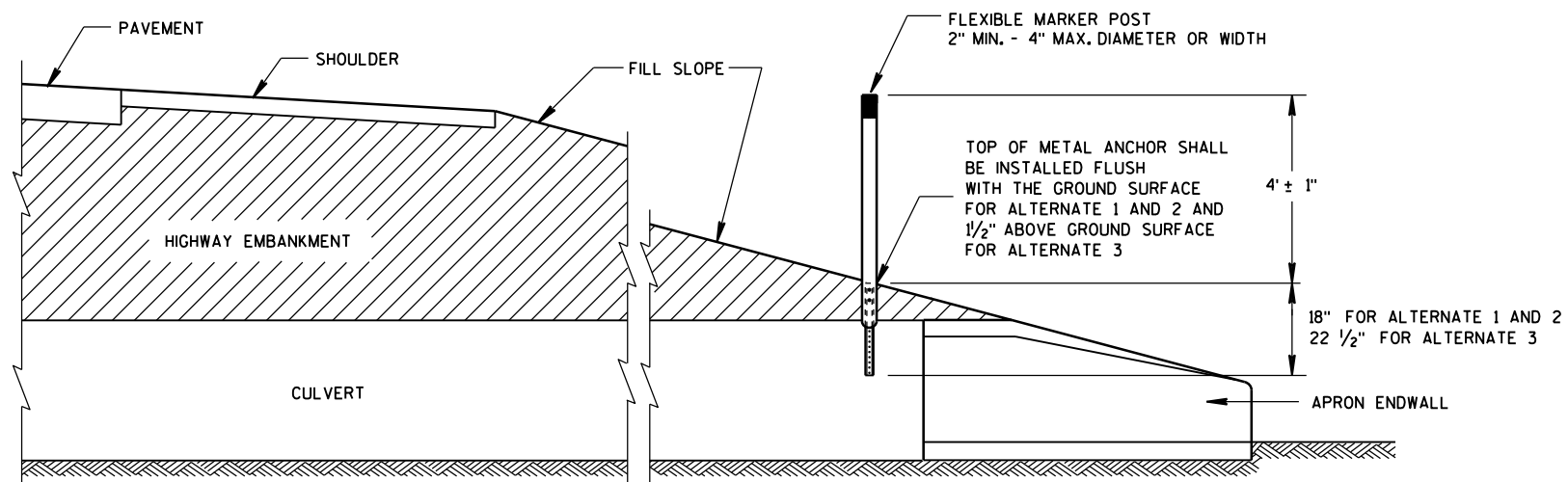
### FLEXIBLE MARKER POST LOCATION

### GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



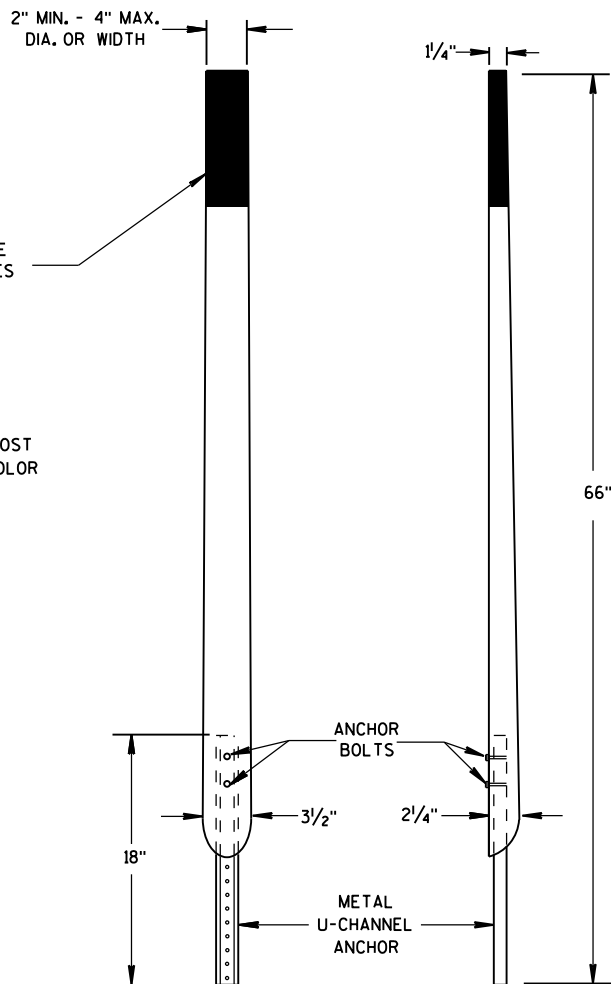
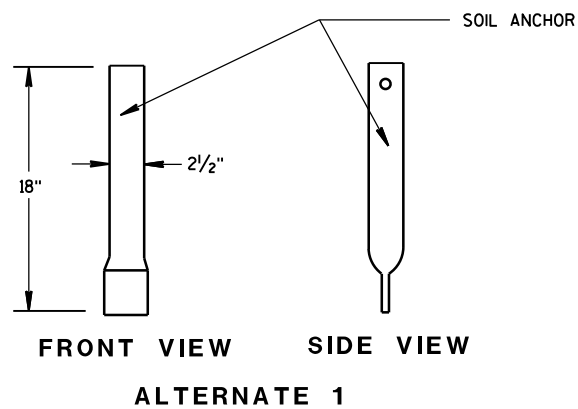
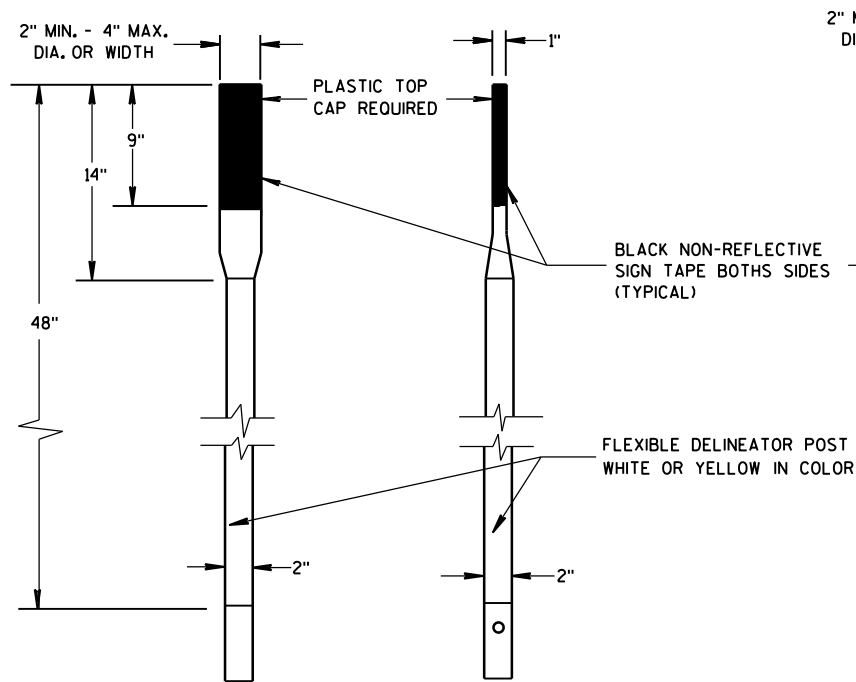
PLAN VIEW  
CONCRETE MASONRY ENDWALLS FOR  
CULVERT PIPE AND PIPE ARCH



CROSS SECTION  
FLEXIBLE MARKER POST

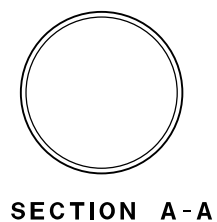
FLEXIBLE MARKER POST  
FOR CULVERT END

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

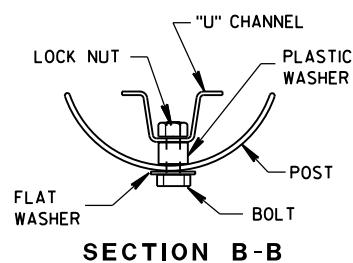
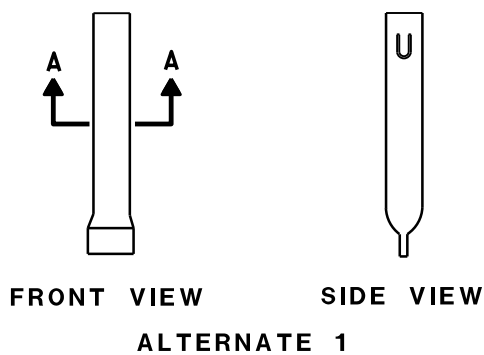


FRONT VIEW SIDE VIEW  
ALTERNATE 2

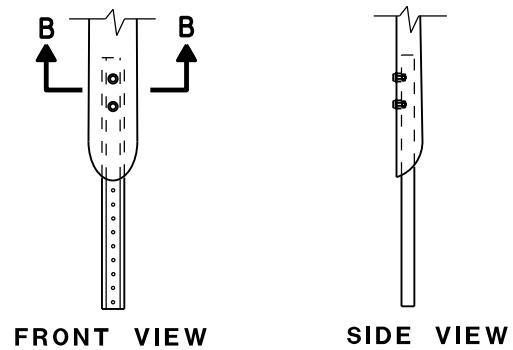
### FLEXIBLE MARKER POSTS



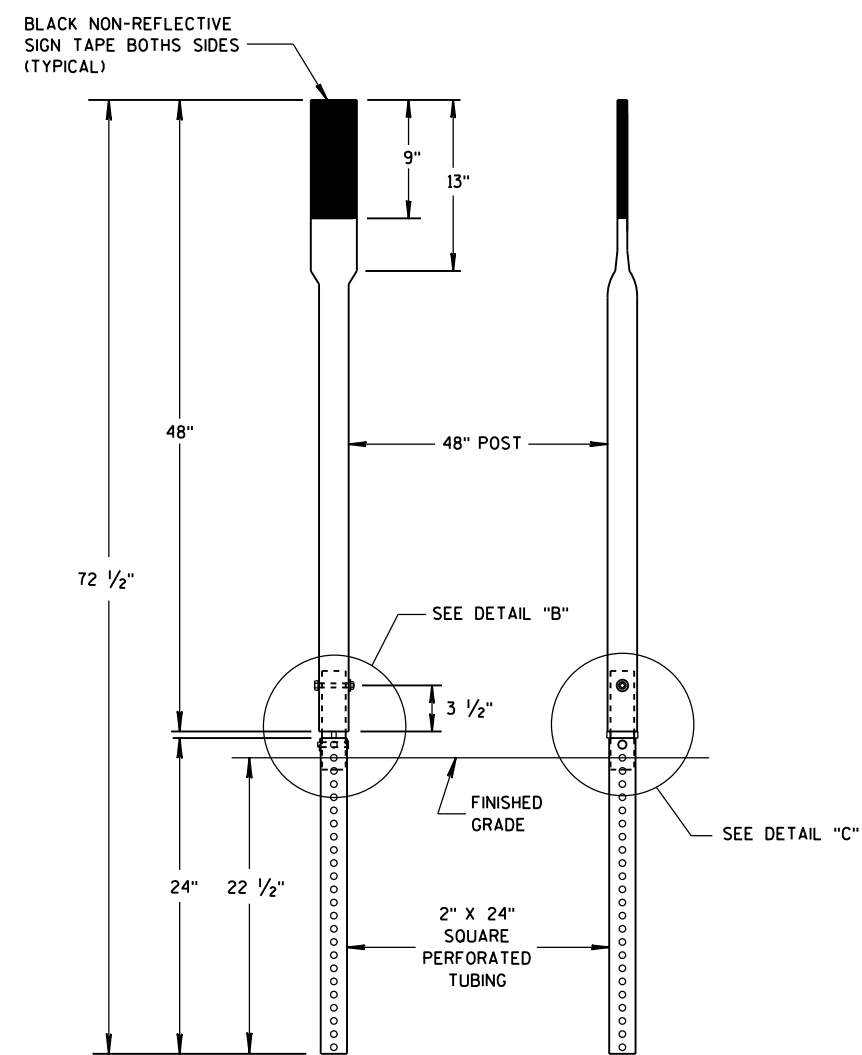
SECTION A-A



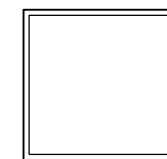
SECTION B-B



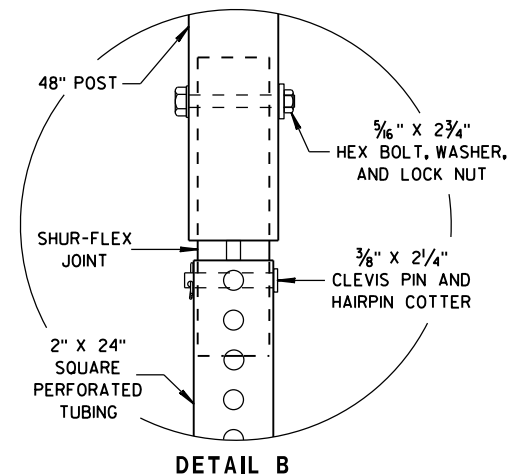
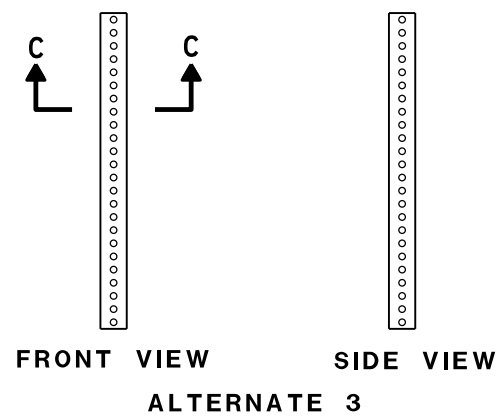
FRONT VIEW SIDE VIEW  
ALTERNATE 2  
FLEXIBLE MARKER POST ANCHORS



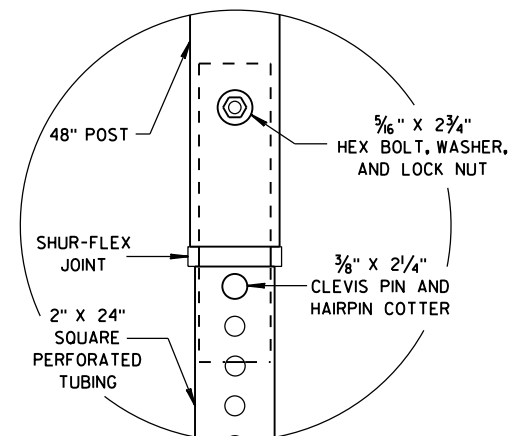
FRONT VIEW SIDE VIEW  
ALTERNATE 3



SECTION C-C



DETAIL B



DETAIL C

### FLEXIBLE MARKER POST FOR CULVERT END

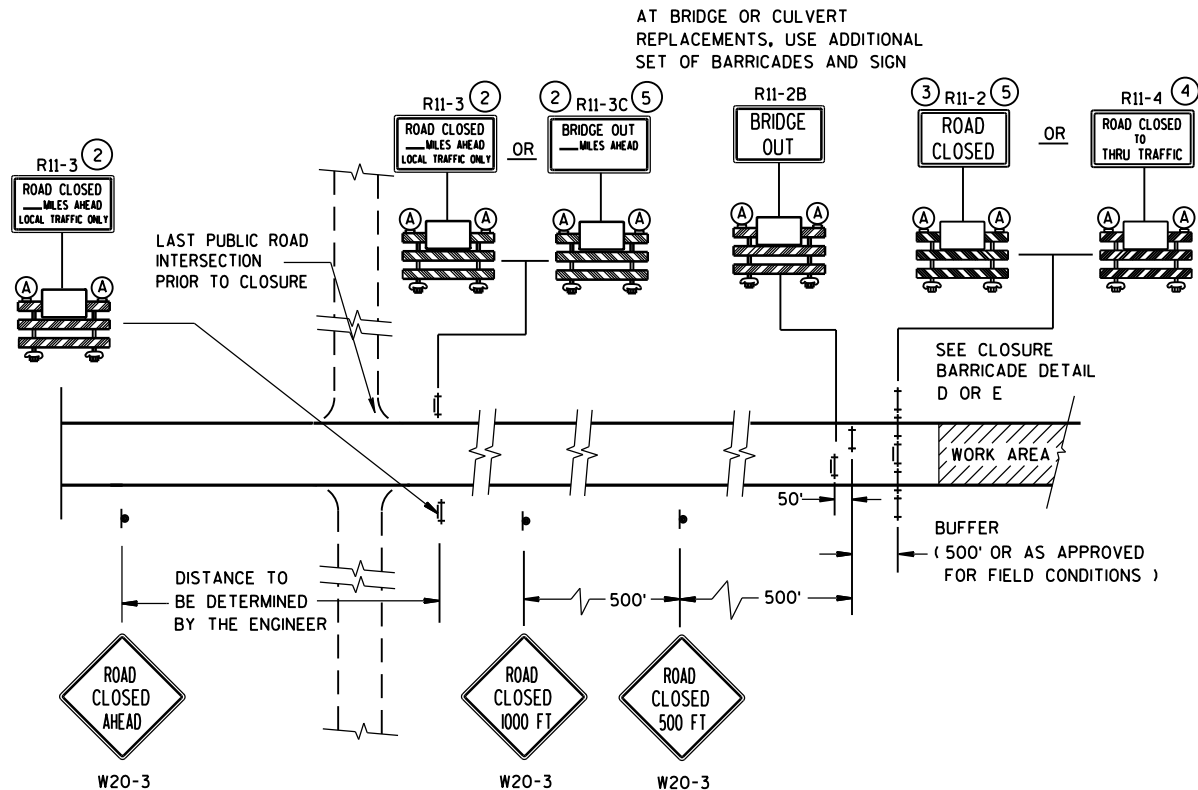
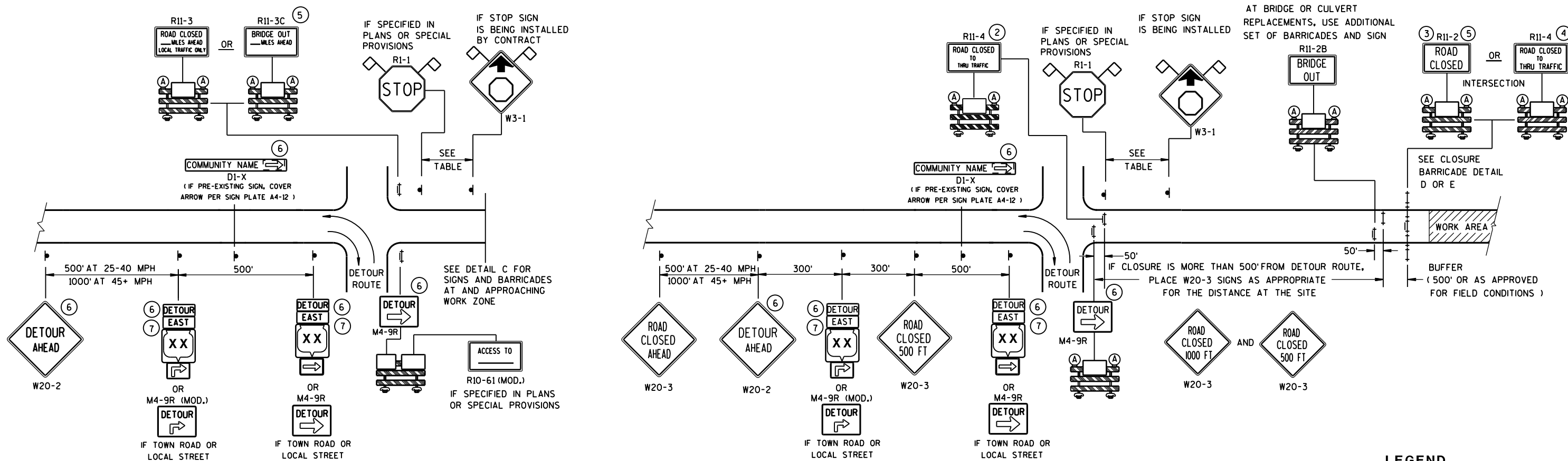
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

10/1/2012  
DATE

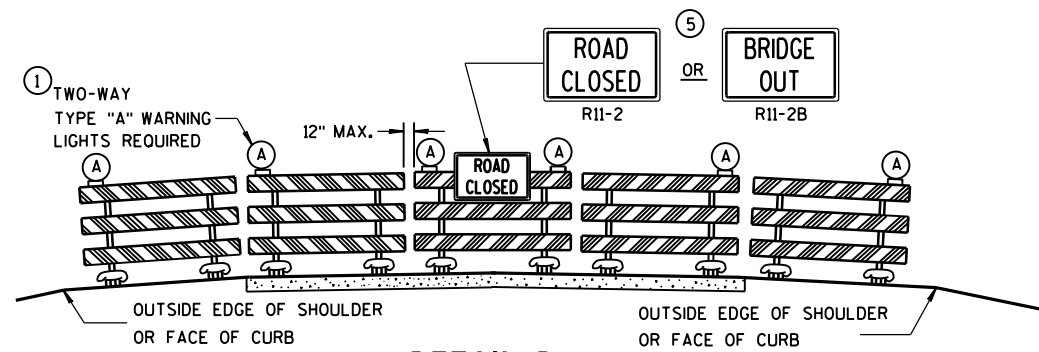
FHWA

/S/ Travis Feltes  
STATE TRAFFIC ENGINEER OF DESIGN

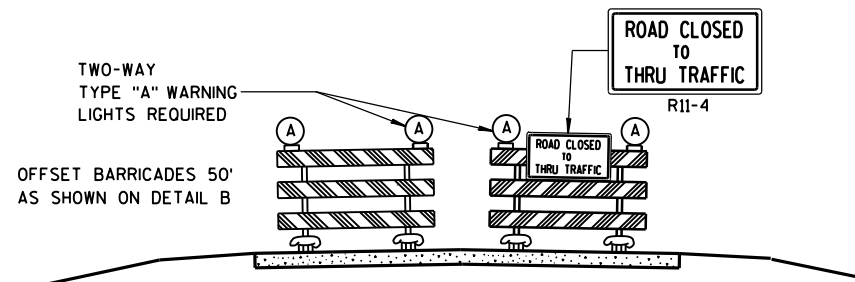


SEE SDD 15C2-SHEET "b"  
FOR GENERAL NOTES  
AND FOOTNOTES ① THROUGH ⑦

|   |   |
|---|---|
| <b>BARRICADES AND SIGNS<br/>FOR<br/>MAINLINE CLOSURES</b> |   |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION        |   |
| 8/2013<br>DATE  | /S/ Travis Feltes<br>STATE TRAFFIC ENGINEER OF DESIGN |
| FHWA  |   |



**DETAIL D**  
**ROAD CLOSURE BARRICADE DETAIL**  
 APPROACH VIEW



**DETAIL E**  
**LANE CLOSURE BARRICADE DETAIL**  
 APPROACH VIEW

SEE SDD 15C2-SHEET "a" FOR LEGEND

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X SHALL BE 24" X 12". (36" X 18" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

R1-1 SHALL BE 36" X 36".

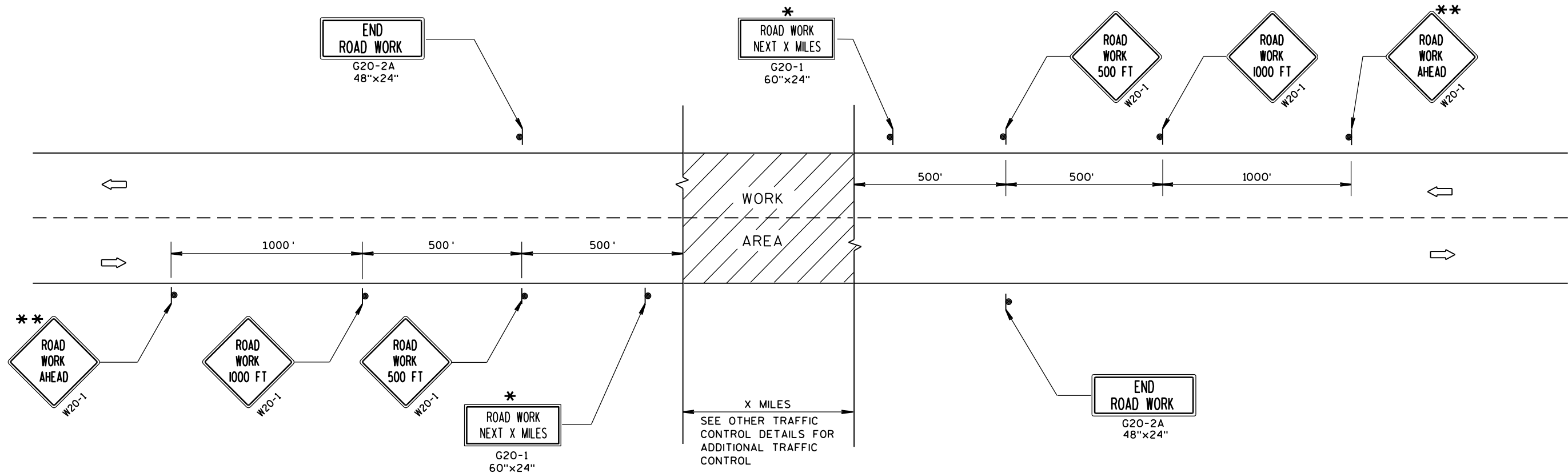
- ① TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- ② THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- ③ FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- ④ FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- ⑤ FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- ⑥ INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- ⑦ "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

## BARRICADES AND SIGNS FOR MAINLINE CLOSURES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

8/2013 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA





TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

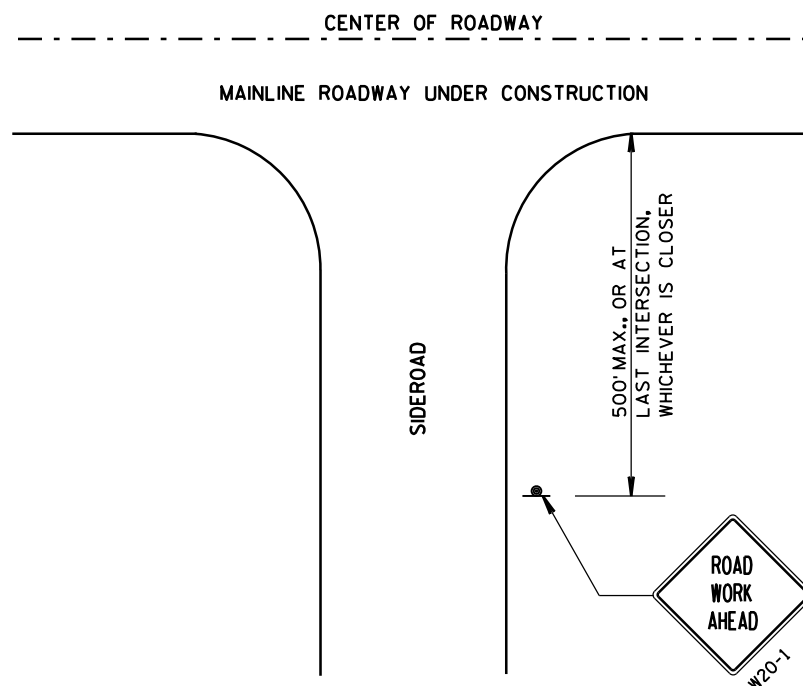
ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

\* OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

\*\* PLACE ADDITIONAL W20-1 "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA.



## LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

TRAFFIC CONTROL, ADVANCE  
WARNING SIGNS 45 M.P.H.  
OR GREATER TWO-WAY  
UNDIVIDED ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

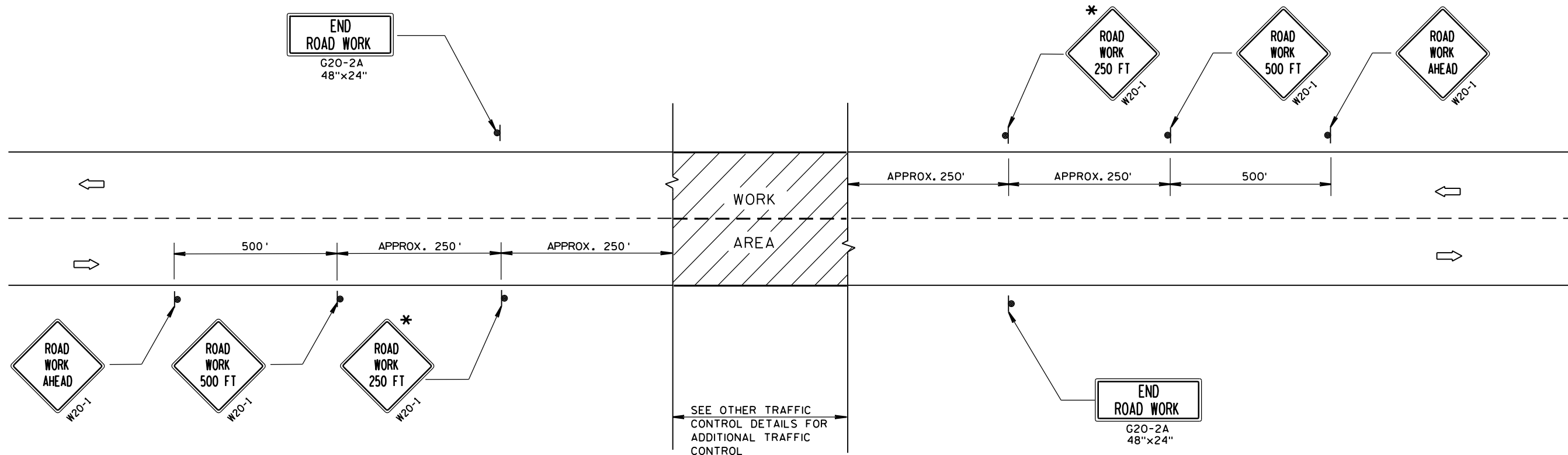
APPROVED

8/2013

DATE

FHWA

/S/ Travis Feltes  
STATE TRAFFIC ENGINEER OF DESIGN



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

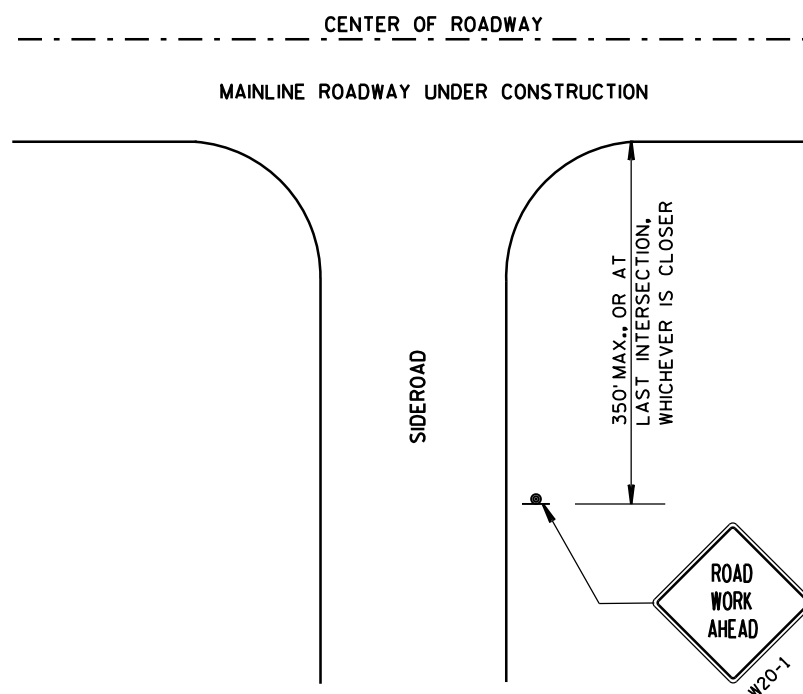
THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS, 36"x36" SIGNS MAY BE USED INSTEAD OF 48"x48" SIGNS.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

\* THE THIRD W20-1 SIGN IS REQUIRED ONLY IF THERE IS AN INTERSECTION BETWEEN THE "ROAD WORK 500 FT" SIGN AND THE WORK ZONE. ADJUST THE PLACEMENT OF THIS SIGN BASED ON INTERSECTION LOCATION AND OTHER FIELD CONDITIONS.



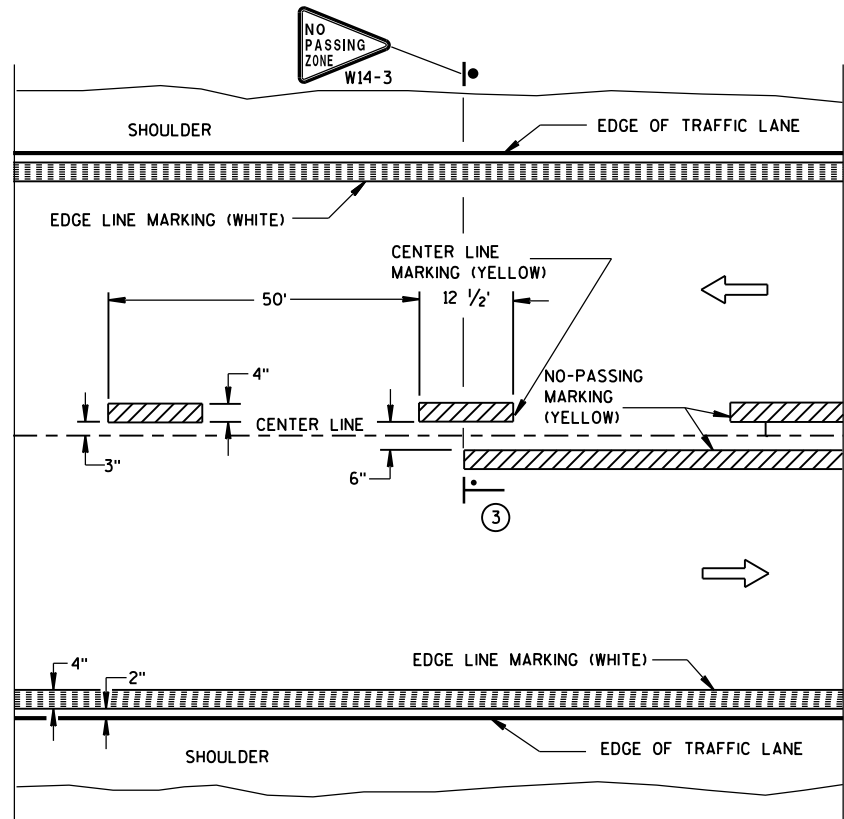
## LEGEND

- SIGN ON PERMANENT SUPPORT
- DIRECTION OF TRAFFIC
- WORK AREA

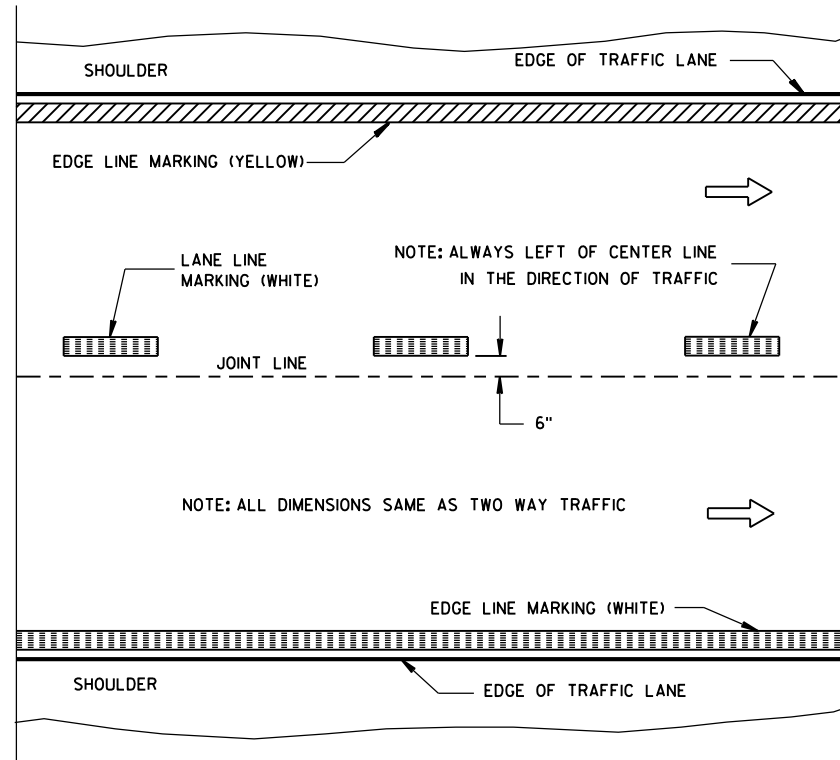
TRAFFIC CONTROL, ADVANCE  
WARNING SIGNS 40 M.P.H.  
OR LESS TWO-WAY UNDIVIDED  
ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
8/2013 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA

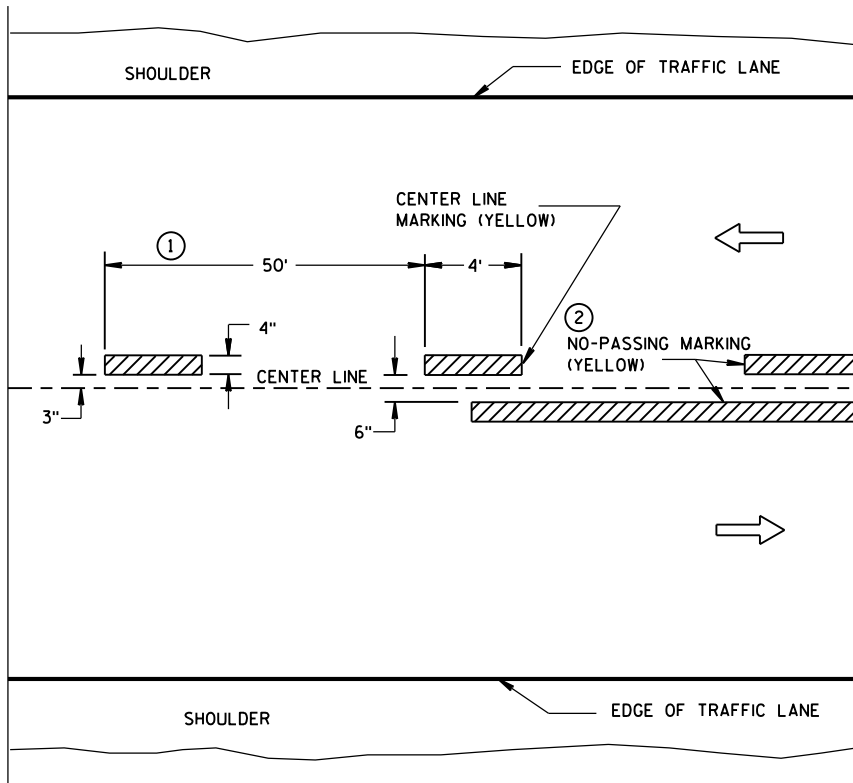


TWO WAY TRAFFIC

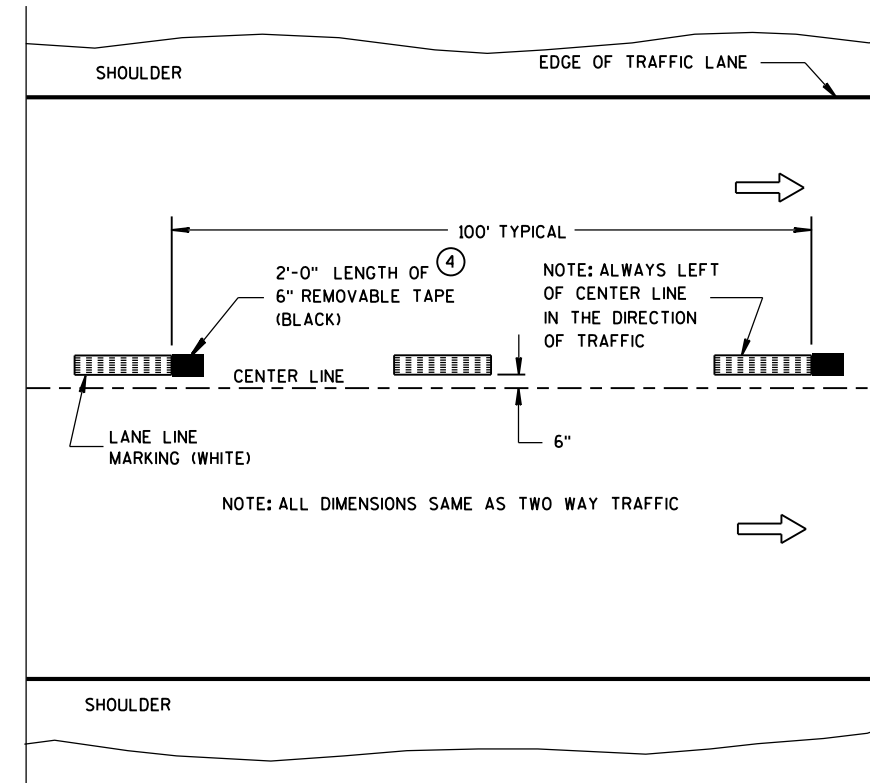


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING  
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

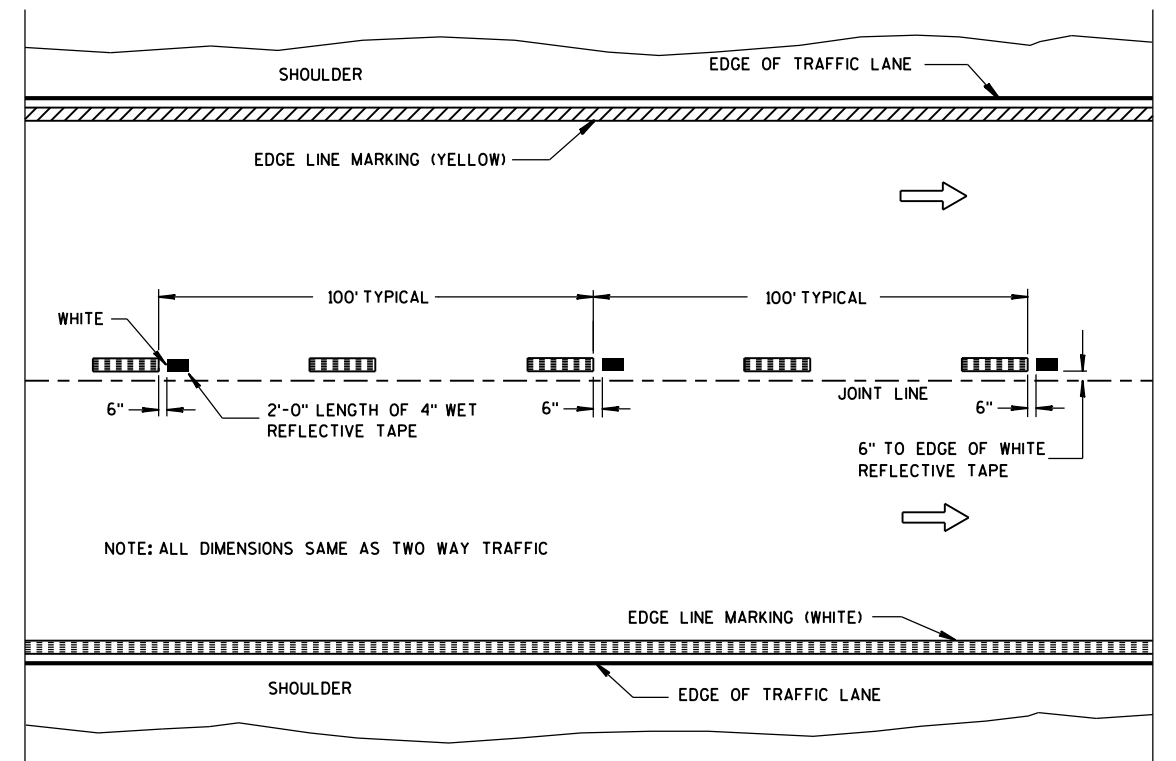
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- 1 HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- 2 NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- 3 NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- 4 CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO  
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

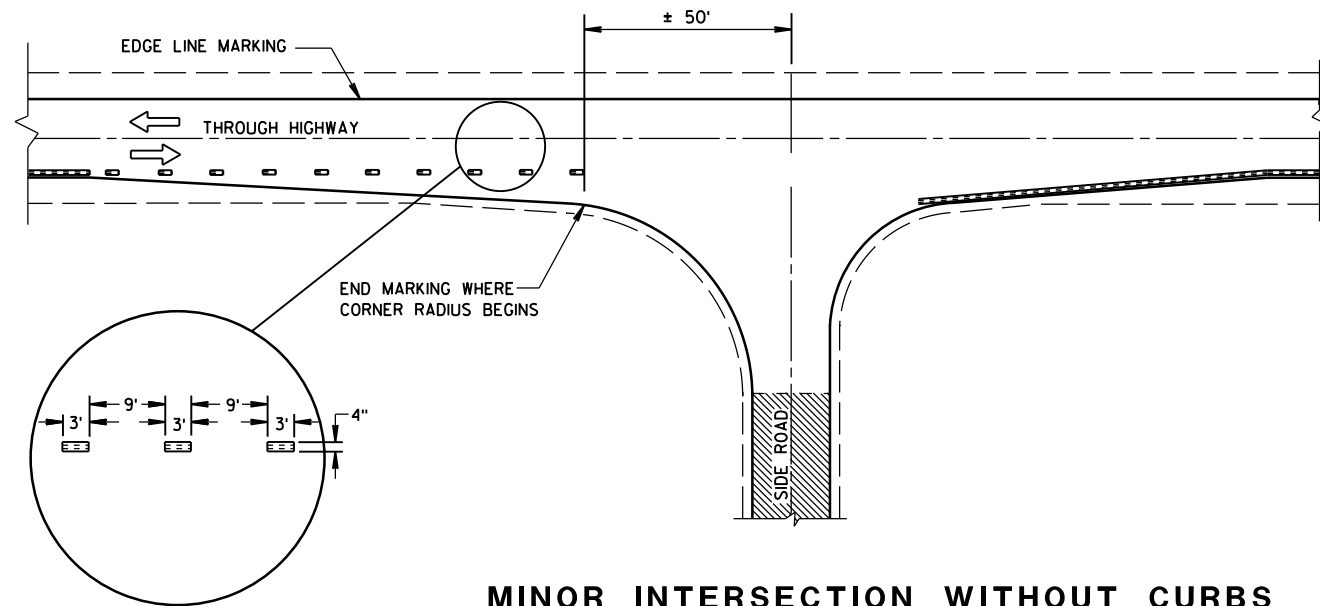
LEGEND

- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING  
(MAINLINE)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

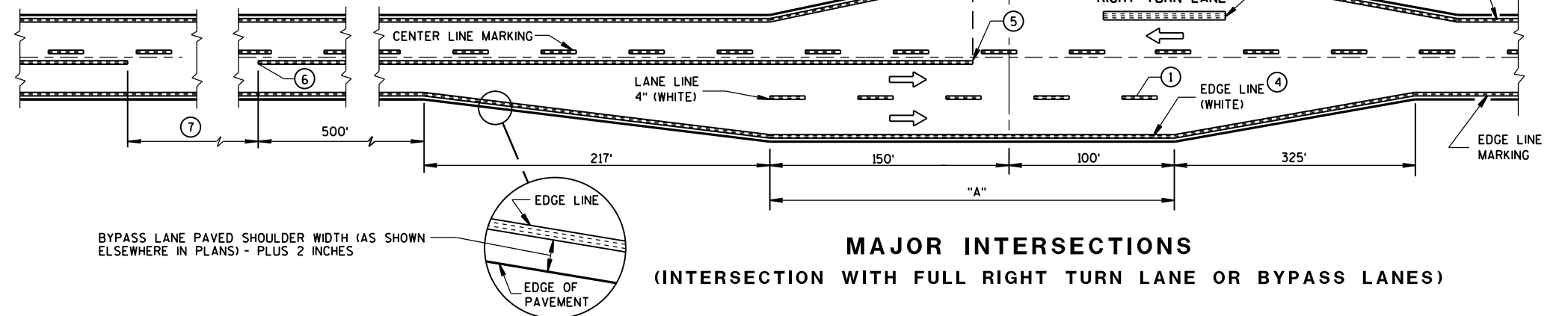
APPROVED  
5-13-2013 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER  
FHWA



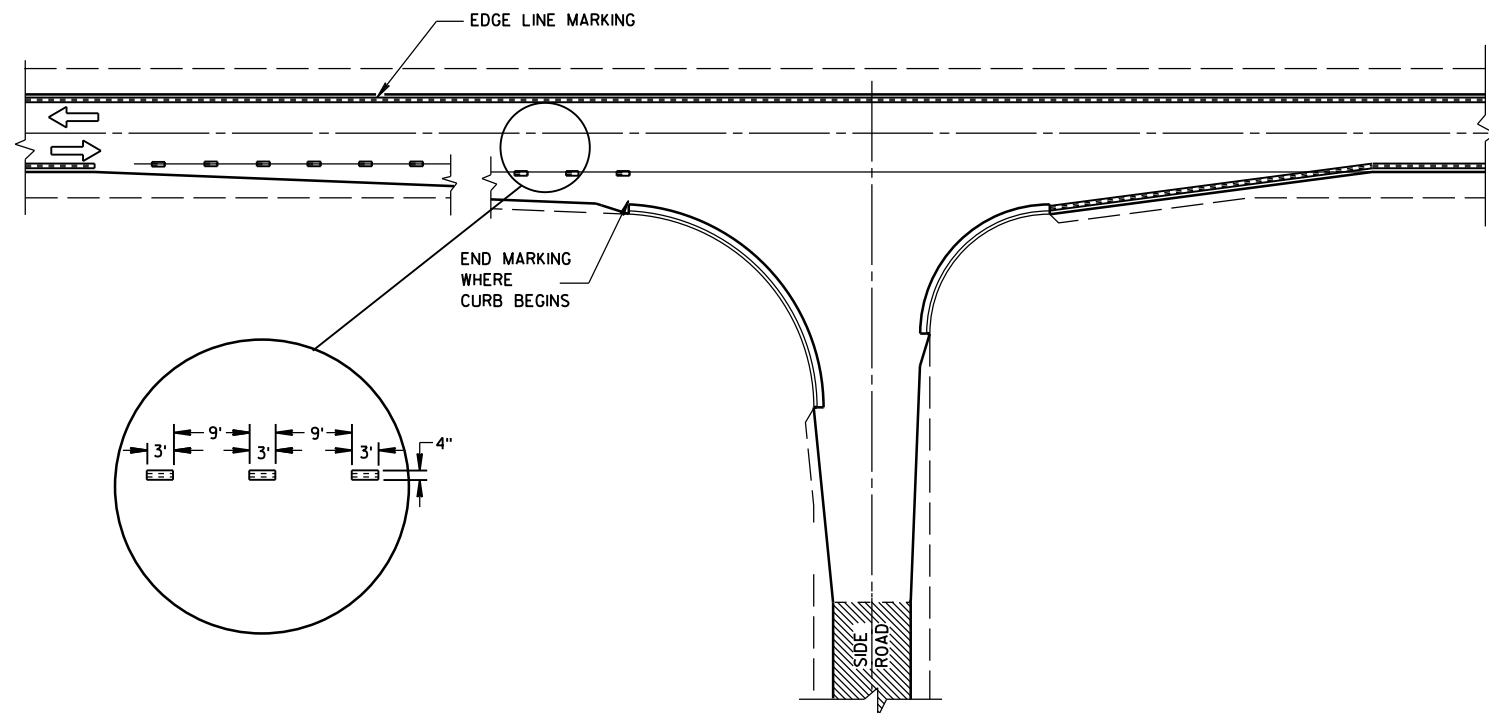
**MINOR INTERSECTION WITHOUT CURBS**

⑦

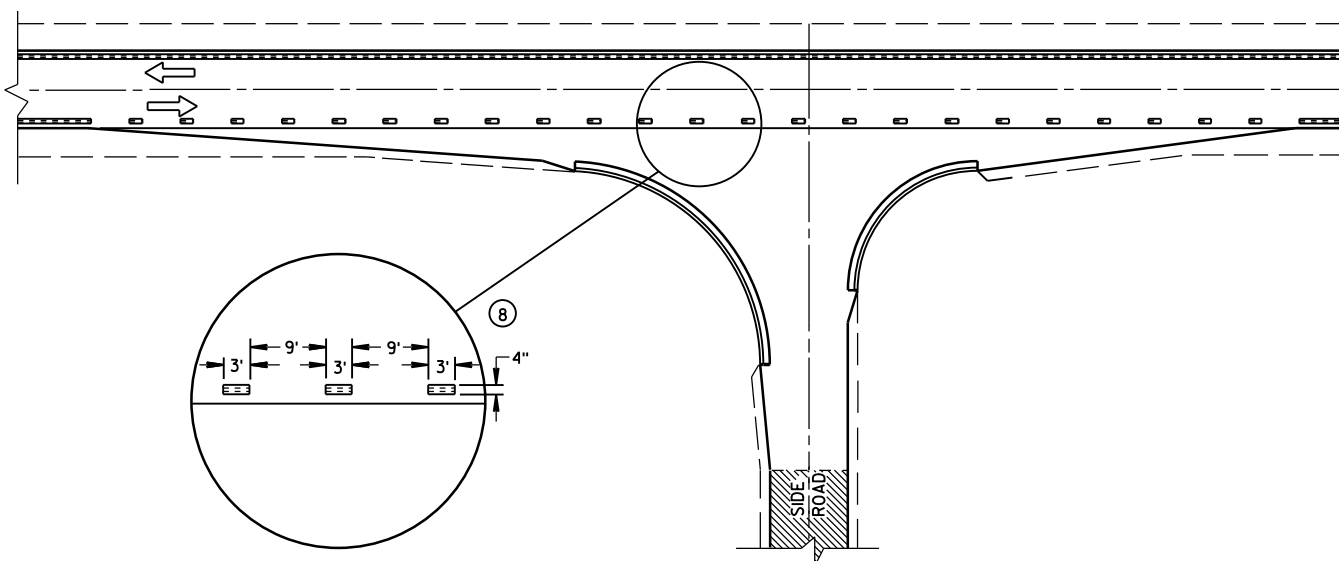
| POSTED SPEED (MPH) | MINIMUM DISTANCE BETWEEN ZONES (FEET) |
|--------------------|---------------------------------------|
| 25 - 30            | 528                                   |
| 35 - 40            | 528                                   |
| 45 - 50            | 686                                   |
| 55                 | 792                                   |



**MAJOR INTERSECTIONS**  
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANES)



**MINOR INTERSECTION WITH CURBS**  
(TYPICAL MARKING)



**MINOR INTERSECTION WITH CURBS**  
③ (FOR SPECIAL CONDITIONS AS SPECIFIED)





## GENERAL NOTES

- EDGE LINES SHALL BE OMITTED THROUGH INTERSECTIONS. EDGE LINES SHALL BE CONTINUED THROUGH DRIVEWAYS.
- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
  - ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
  - ③ ALTERNATIVE MARKING SHALL BE PROVIDED WHEN SPECIFIED IN THE CONTRACT. TYPICAL SITUATIONS WHERE THIS MARKING MAY BE REQUIRED ARE WHERE THE INTERSECTION IS ON A SHARP HORIZONTAL CURVE OR CREST VERTICAL CURVE IN AN UNLIGHTED AREA SUCH THAT THE EDGE LINE MAY BE MISLEADING TO THE MOTORIST OR DISAPPEAR FROM SIGHT.
  - ④ THE EDGE LINE IN THE TAPER AREAS OF THE BYPASS LANE AND THE BYPASS LANE SHALL BE LOCATED 1-FOOT FROM EDGE OF PAVEMENT TO THE OUTSIDE EDGE OF EDGE LINE.
  - ⑤ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT/SURFACE EDGE EXTENSION.
  - ⑥ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
  - ⑦ IF THE DISTANCE BETWEEN 2 SUCCESSIVE NO-PASSING ZONES IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES, CONNECT THE 2 ZONES.
  - ⑧ 3' LINE 9' GAP, EXCEPT RETRACE THE EXISTING LINE - GAP PATTERN WHERE EXISTING MARKINGS ARE IN PLACE.
- ARROW SYMBOL ( → ) SHOWS DIRECTION OF TRAVEL

PAVEMENT MARKING  
(INTERSECTIONS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

LEGEND

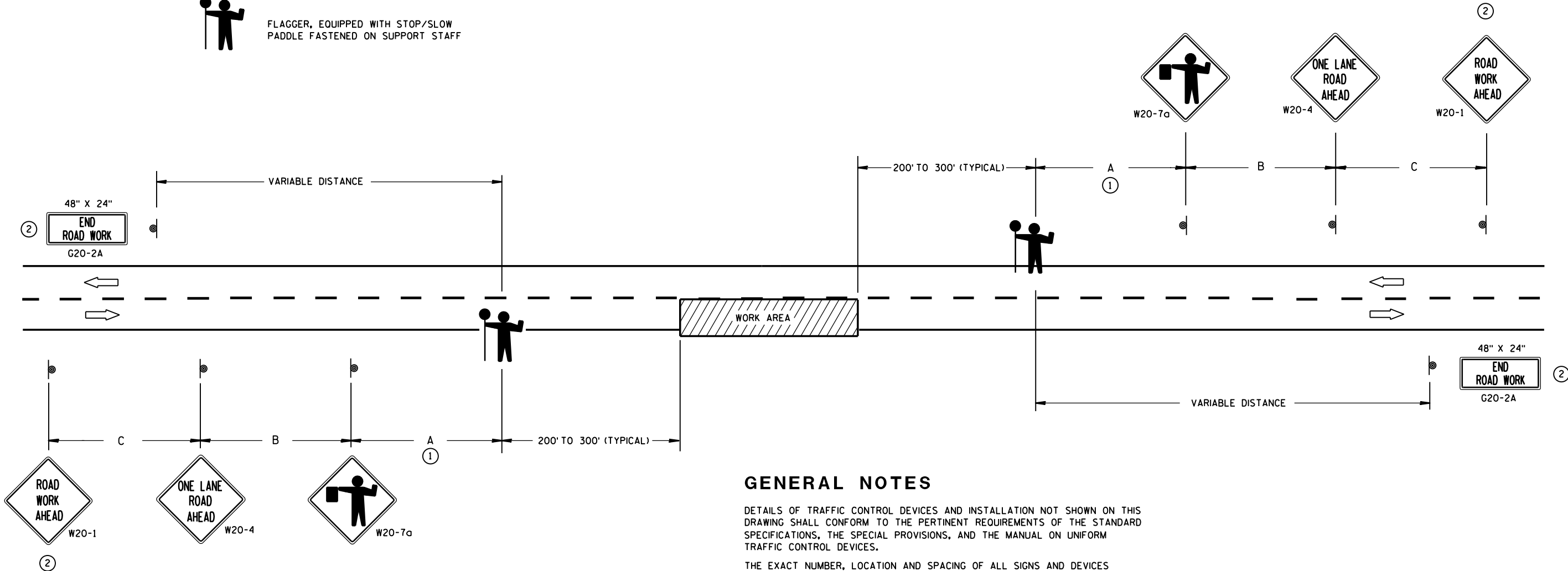
-  SIGN ON PORTABLE OR PERMANENT SUPPORT
-  DIRECTION OF TRAFFIC
-  WORK AREA
-  FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF

SIGN SPACING TABLE

| SPEED LIMIT | SIGN SPACING<br>A,B,C |
|-------------|-----------------------|
| 25-35 MPH   | 200'                  |
| 35-40 MPH   | 350'                  |
| 45-55 MPH   | 500'                  |



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, COVER OR REMOVE ALL TEMPORARY TRAFFIC CONTROL SIGNS.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

- ① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
8/2013 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA

LEGEND

- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- TRAFFIC CONTROL DRUM
- FLASHING ARROW BOARD
- REMOVING PAVEMENT MARKING
- CONCRETE BARRIER TEMPORARY PRECAST
- DIRECTION OF TRAFFIC
- WORK AREA



W02-52  
36"x24"

INSTALL ON EACH APPROACH AT THE CLOSEST INTERSECTION WITH A STATE OR COUNTY TRUNK HIGHWAY, OR AS DIRECTED BY THE ENGINEER. WIDTH ON SIGN TO BE APPROX. 1 FOOT LESS THAN AVAILABLE WIDTH (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET).



LOCATED 500 FEET IN ADVANCE OF R2-1 SIGN AND 500 FEET BEYOND THE "ROAD WORK 1 MILE" SIGN.



R2-1  
48"x60"  
(BLACK AND WHITE)

IF THE REGULATORY SPEED HAS BEEN REDUCED, A SPEED LIMIT SIGN SHALL BE LOCATED 1500 FEET BEYOND THE END OF THE ACCELERATION LANE OF EACH ENTRANCE RAMP. THERE SHOULD BE A SPEED LIMIT SIGN INCORPORATED A MINIMUM OF EVERY 2 OR 3 MILES.

\* INCLUDE RESUME SPEED LIMIT SIGN A MINIMUM OF 200 FEET (500 FEET DESIRABLE) AFTER END ROAD WORK SIGNS.

GENERAL NOTES

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED OR AS APPROVED BY THE ENGINEER.

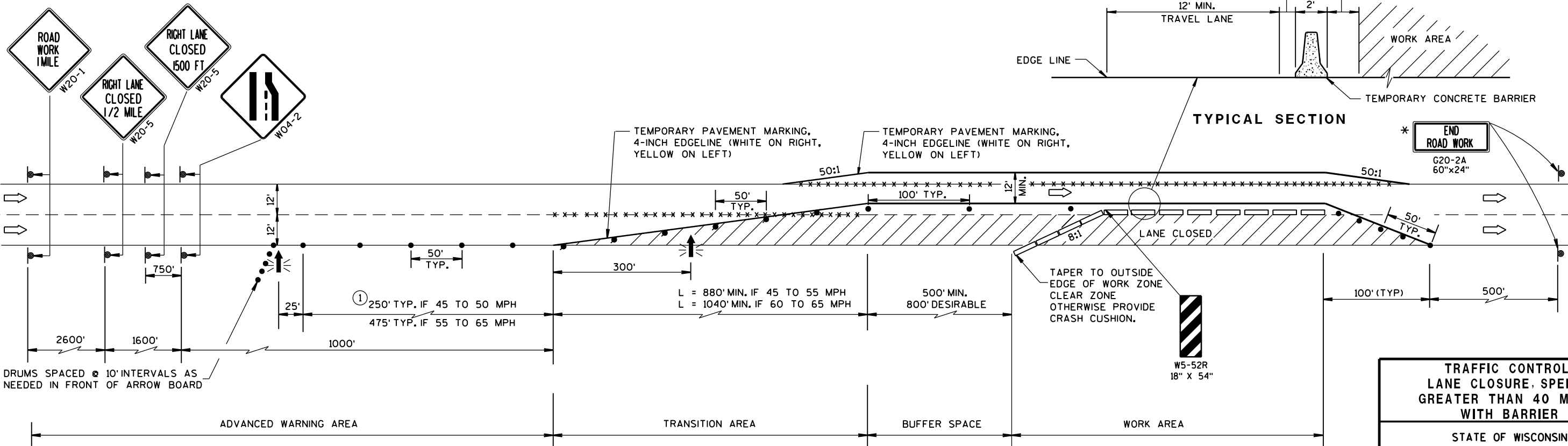
- ① CONSIDER ROADWAY GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUM TAPER.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP OR INTERSECTION. THE LANE CLOSURE MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE 1/2 THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.



DRUMS SPACED @ 10' INTERVALS AS NEEDED IN FRONT OF ARROW BOARD

ADVANCED WARNING AREA

TRANSITION AREA

BUFFER SPACE

WORK AREA

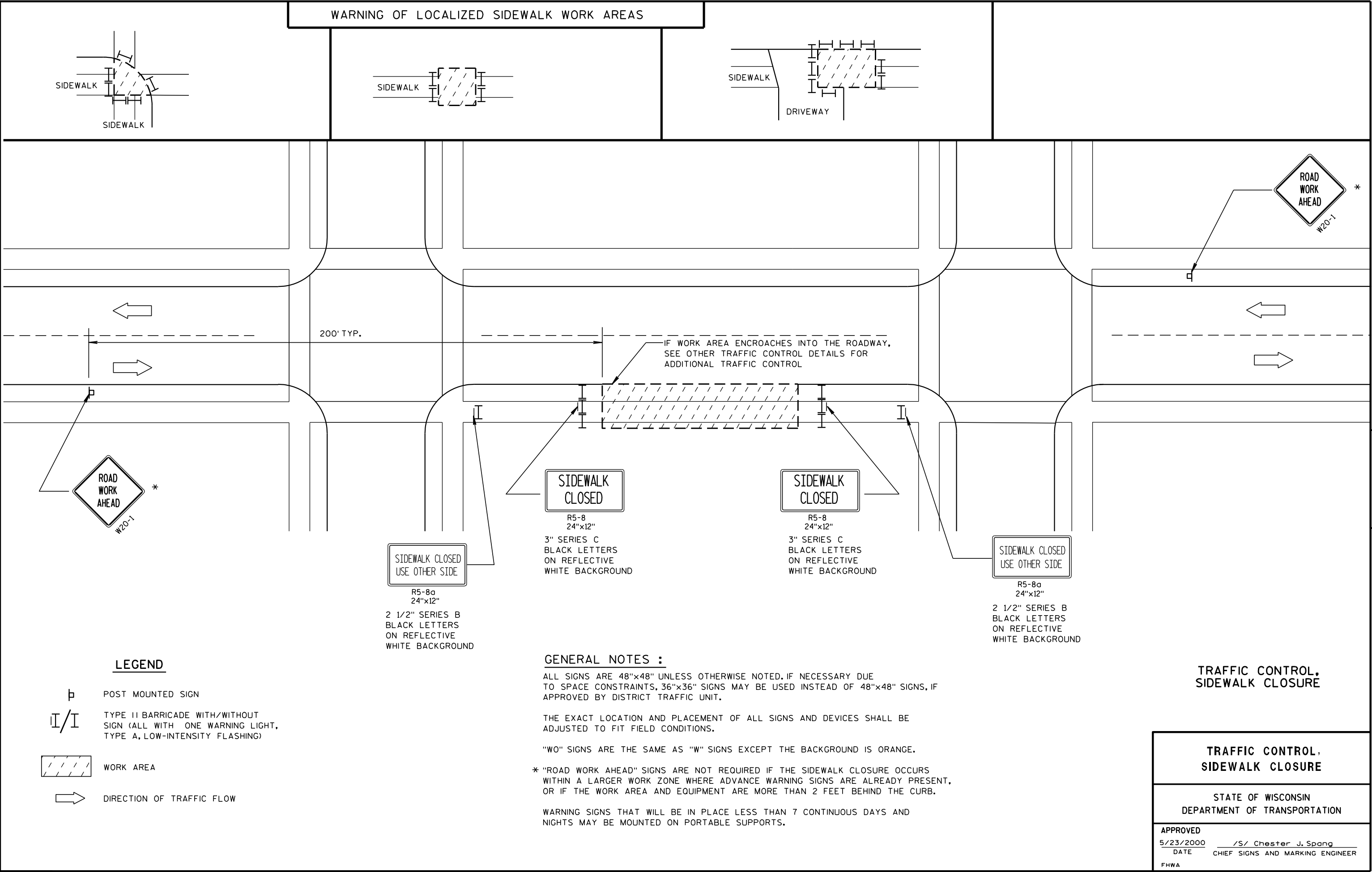
TYPICAL SECTION

TRAFFIC CONTROL,  
LANE CLOSURE, SPEEDS  
GREATER THAN 40 M.P.H.  
WITH BARRIER

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

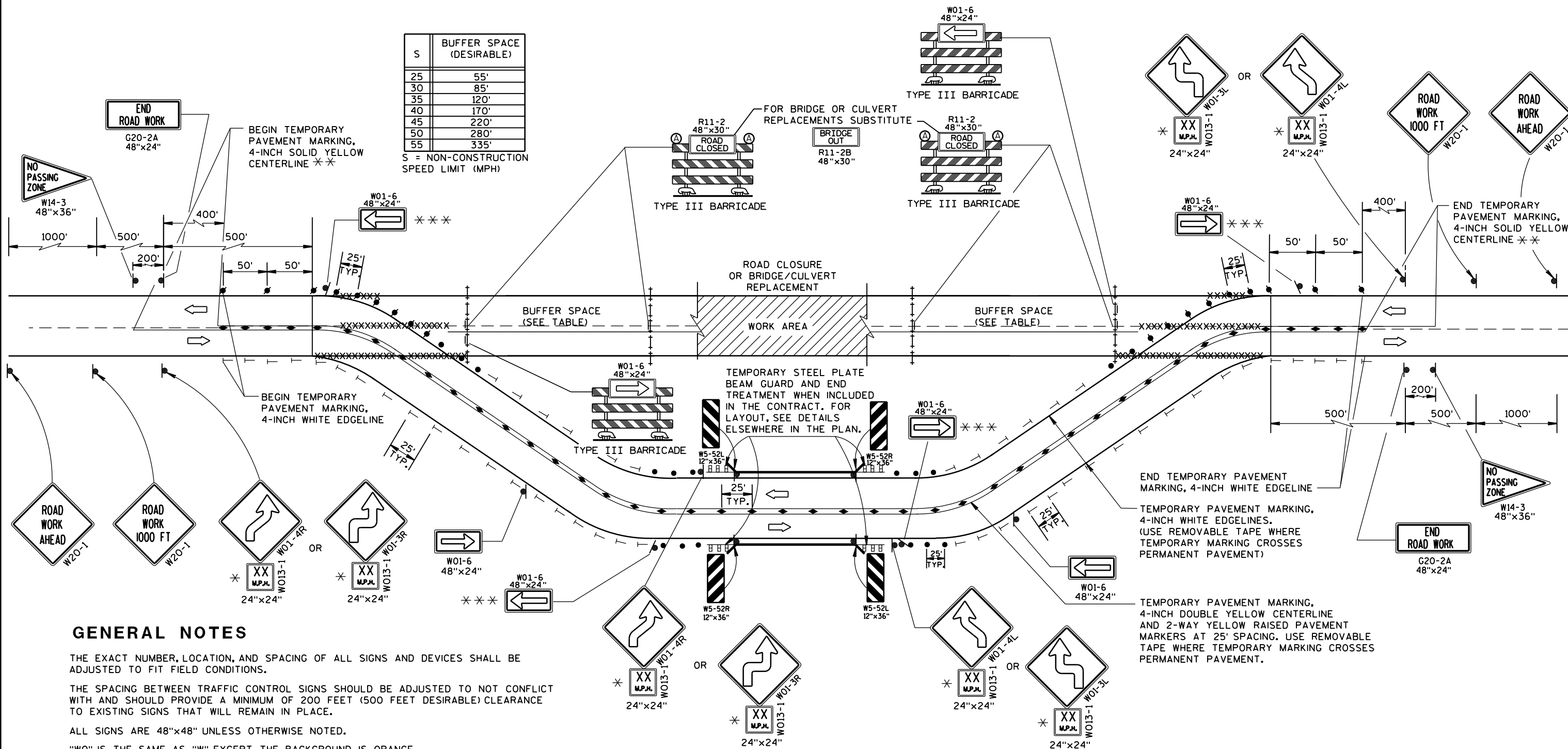
APPROVED  
8/2013 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA





| S  | BUFFER SPACE<br>(DESIRABLE) |
|----|-----------------------------|
| 25 | 55'                         |
| 30 | 85'                         |
| 35 | 120'                        |
| 40 | 170'                        |
| 45 | 220'                        |
| 50 | 280'                        |
| 55 | 335'                        |

S = NON-CONSTRUCTION  
SPEED LIMIT (MPH)



## GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED.

EQUIPMENT, VEHICLES, OR MATERIAL SHOULD NOT BE STORED IN BUFFER SPACE.

\* IF ADVISORY SPEED IS GREATER THAN 30 MPH, USE THE W01-4 SIGN. IF ADVISORY SPEED IS 30 MPH OR LESS, USE THE W01-3 SIGN.

\*\* WHEN THE DISTANCE TO/FROM THE NEXT CLOSEST NO-PASSING ZONE IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES AS INDICATED IN THE SPECIFICATIONS, THE TWO ZONES SHALL BE CONNECTED.

\*\*\* OMIT THESE W01-6 SIGNS IF THE ADVISORY SPEED OF THE CURVE IS GREATER THAN 30 MPH.

## LEGEND

- SIGN ON PERMANENT SUPPORT
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY-BURN LIGHT
- TRAFFIC CONTROL DRUM
- TYPE III BARRICADE
- TYPE III BARRICADE WITH ATTACHED SIGN
- Ⓐ TYPE "A" WARNING LIGHT (FLASHING)
- TEMPORARY DELINEATOR, (WHITE) (SINGLE DELINEATOR)
- ◆ TEMPORARY RAISED PAVEMENT MARKERS (TWO-WAY YELLOW)
- XXX REMOVE PAVEMENT MARKING
- ➡ DIRECTION OF TRAFFIC
- ▤ TEMPORARY STEEL PLATE BEAM GUARD AND END TREATMENT
- ▨ WORK AREA

## TRAFFIC CONTROL, TEMPORARY BYPASS ROADWAY

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
8/2013 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA

LEGEND

- SIGN ON PERMANENT SUPPORT
- REMOVING PAVEMENT MARKING
- TYPE III BARRICADE WITH ATTACHED SIGN
- CONCRETE BARRIER TEMPORARY PRECAST
- FLAGS, 16" x 16" MIN., (ORANGE)
- TRAFFIC CONTROL DRUM
- TRAFFIC CONTROL DRUM WITH TYPE "C" STEADY BURN LIGHT
- ASPHALTIC PAVEMENT WIDENING
- DIRECTION OF TRAFFIC
- 4" X 6" WOOD POST
- TEMPORARY SIGNAL WITH BACKPLATE AND 12-INCH LENSES ON BREAKAWAY POLE



INSTALL ON EACH APPROACH AT THE CLOSEST INTERSECTION WITH A STATE OR COUNTY TRUNK HIGHWAY, OR AS DIRECTED BY THE ENGINEER. WIDTH ON SIGN TO BE APPROX. 1-FOOT LESS THAN AVAILABLE WIDTH. (OMIT IF AVAILABLE WIDTH IS MORE THAN 16 FEET.)

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

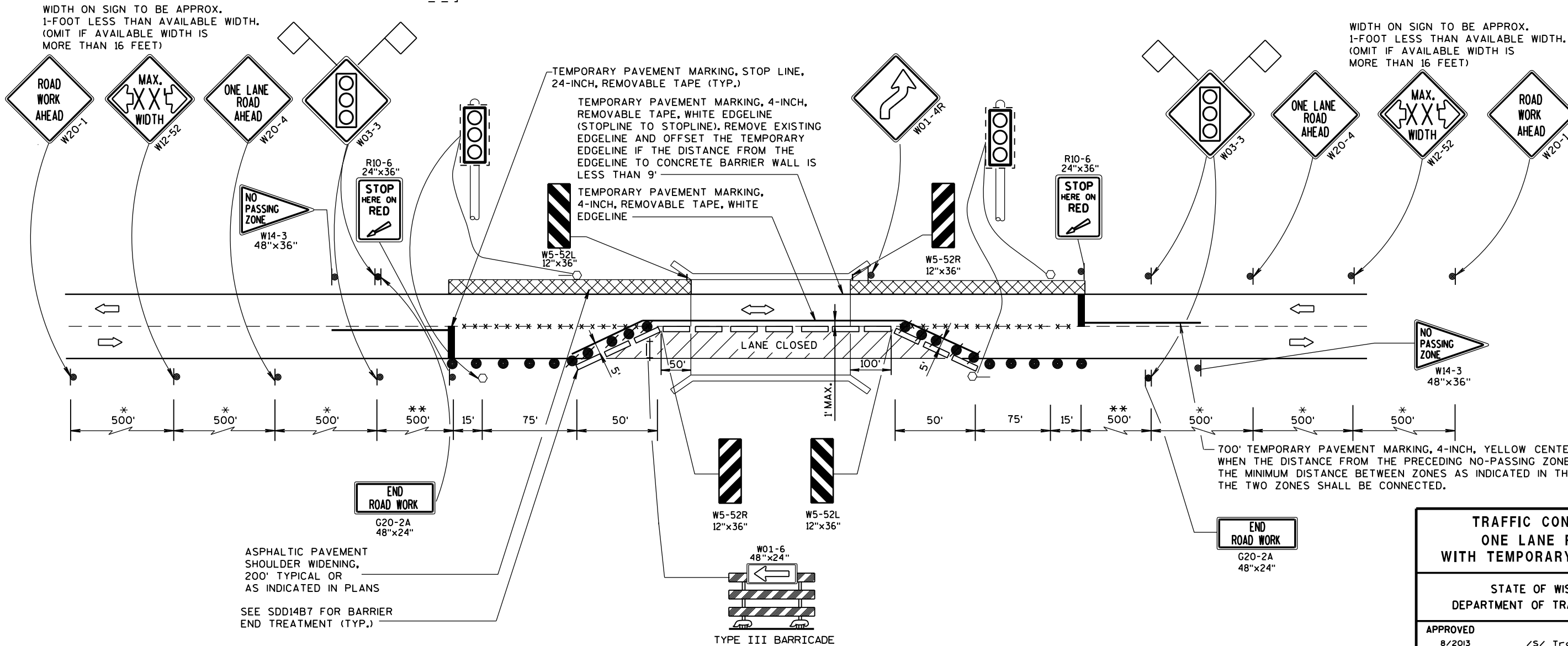
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

PLACE TEMPORARY PAVEMENT MARKING EDGELINE AND CENTERLINE, AND REMOVE EXISTING PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR 4 OR MORE CONTINUOUS DAYS AND NIGHTS OR AS NOTED ON DETAIL.

\* 500-FOOT SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350-FOOT TYPICAL SPACING. FOR 25-30 MPH, USE 200-FOOT TYPICAL SPACING.

\*\* USE 300' SPACING IF PRE-CONSTRUCTION REGULATORY SPEED LIMIT IS 35 MPH OR LESS.

6



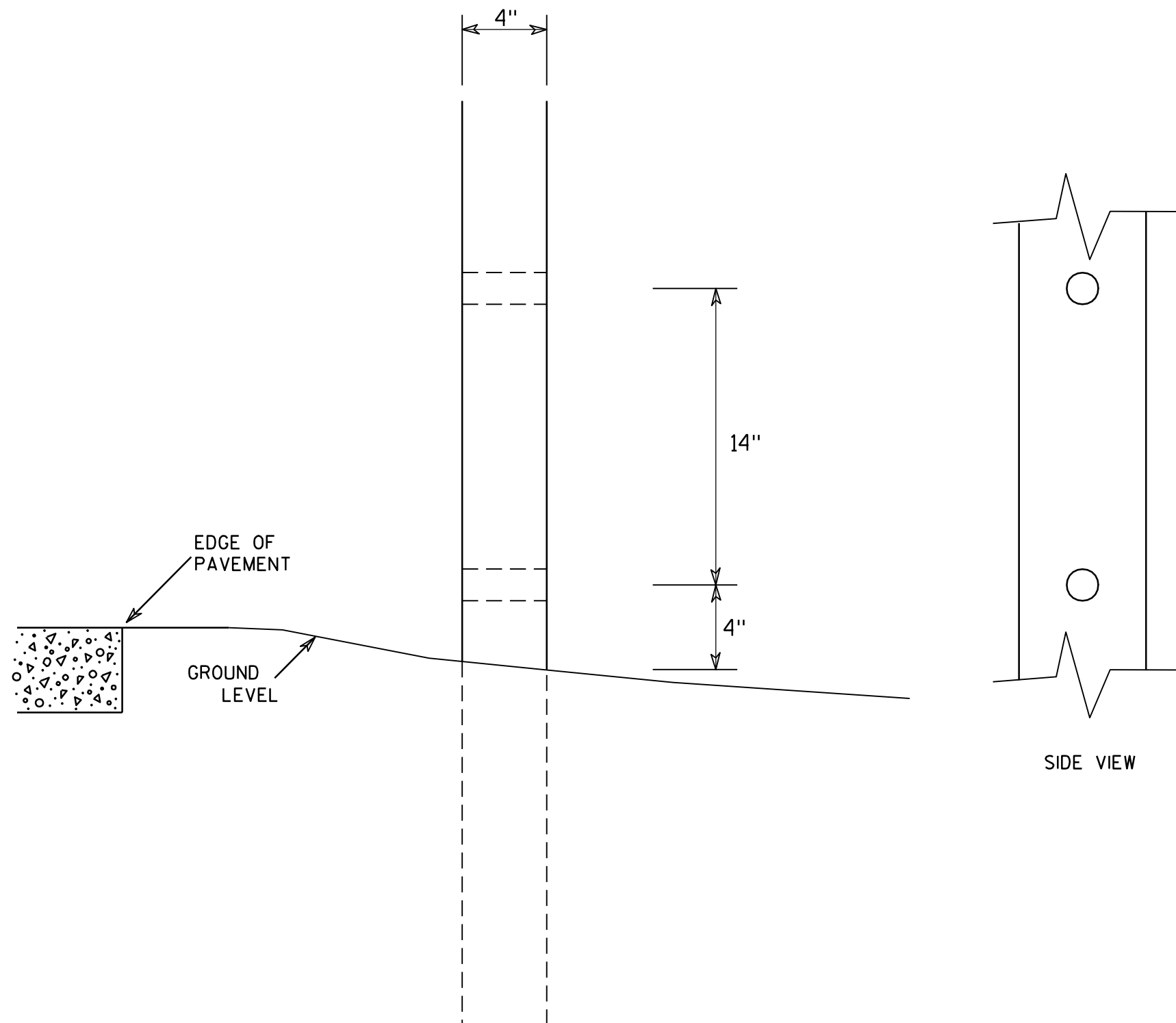
6

TRAFFIC CONTROL,  
ONE LANE ROAD  
WITH TEMPORARY SIGNALS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
8/2013 /S/ Travis Feltes  
DATE STATE TRAFFIC ENGINEER OF DESIGN  
FHWA

7



### GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

## 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

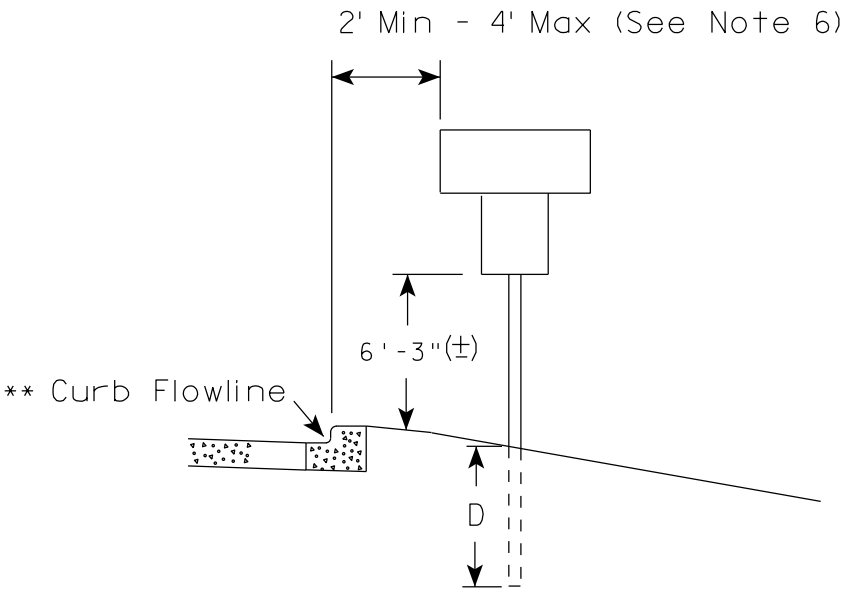
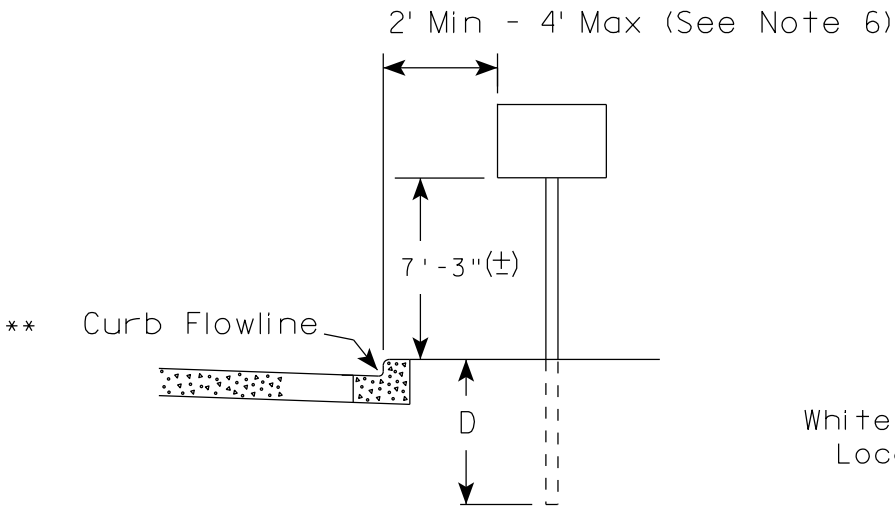
HWY:

COUNTY:

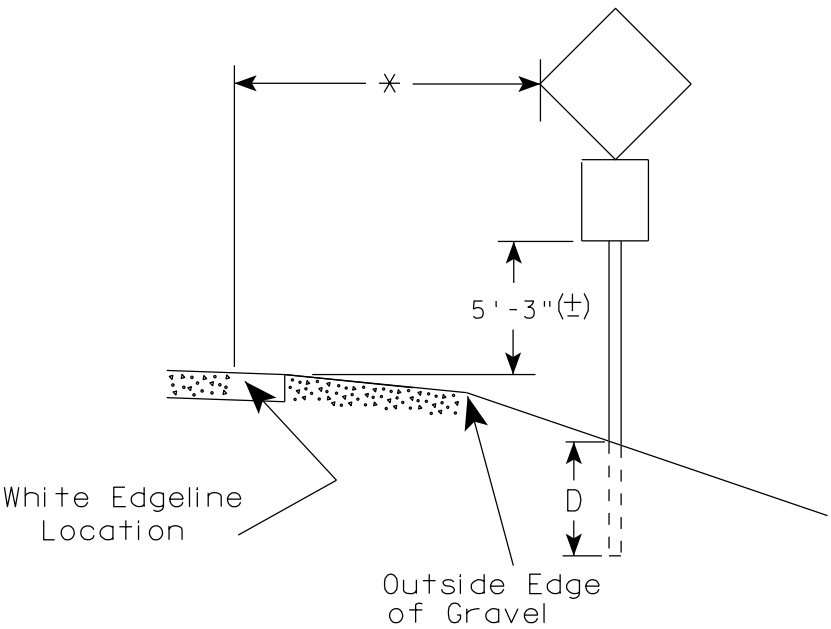
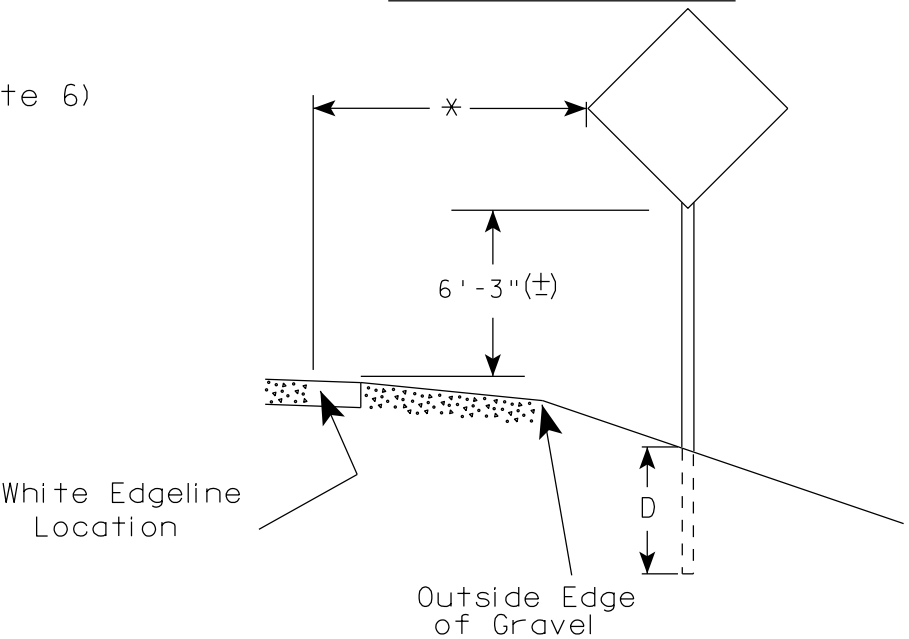
SHEET NO:

E

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet, 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series) & End of Rod Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (+).

POST EMBEDMENT DEPTH

| Area of Sign Installation ( Sq.Ft. ) | D ( Min ) |
|--------------------------------------|-----------|
| 20 or Less                           | 4'        |
| Greater than 20                      | 5'        |

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

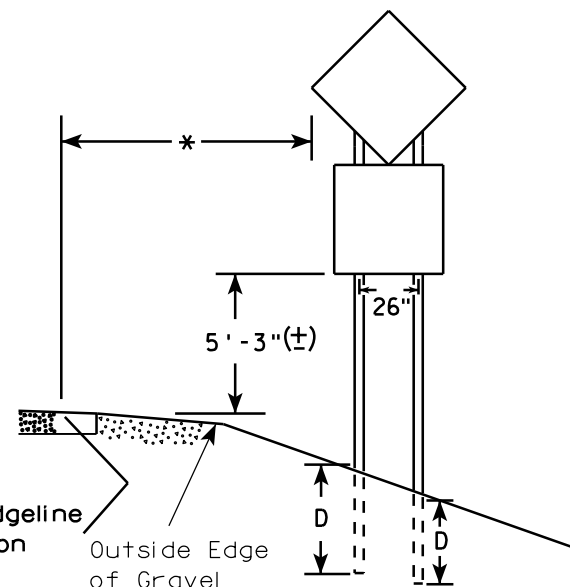
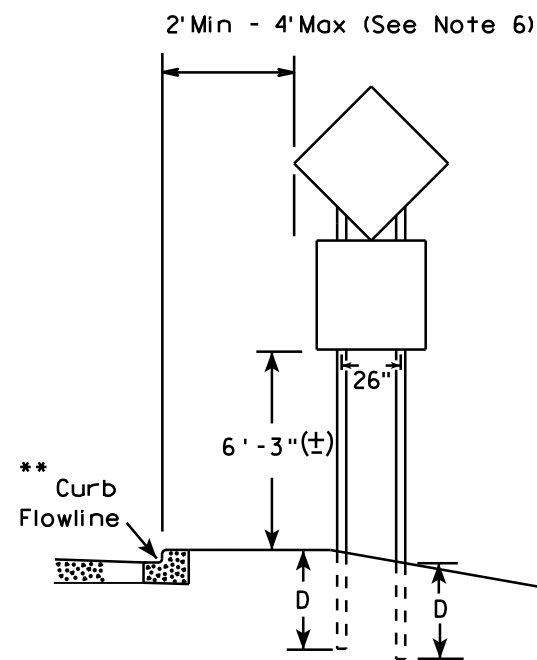
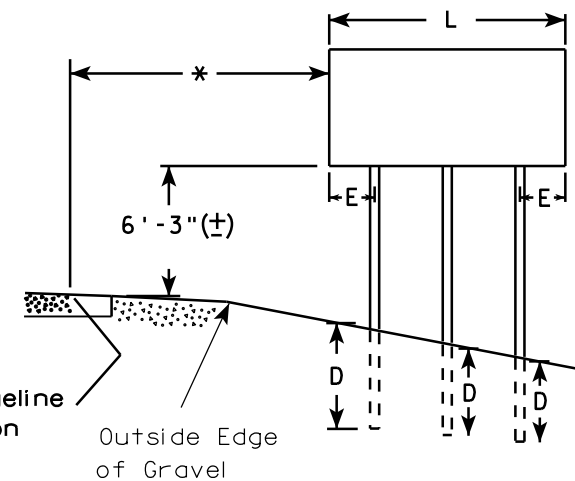
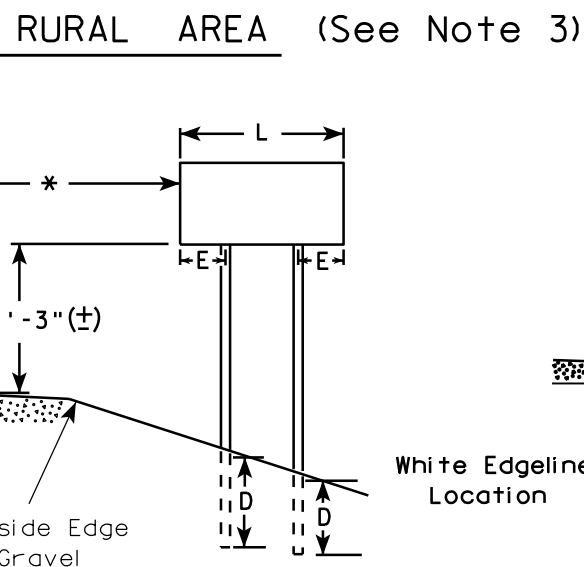
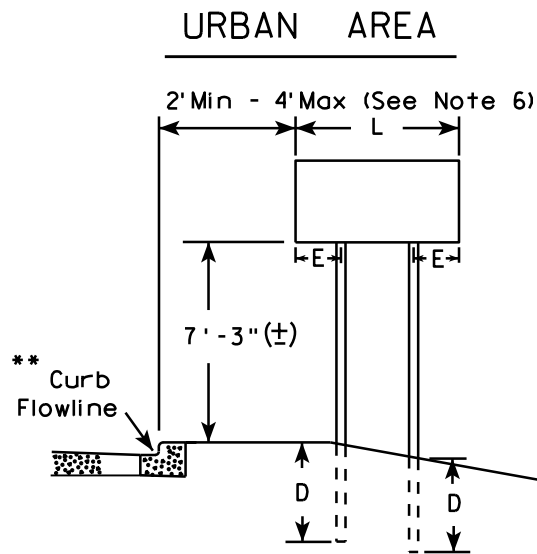
\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED  
*Matthew R. Rauch*  
for State Traffic Engineer

DATE 9/30/13 PLATE NO. A4-3.18



48" DIAMOND WARNING SIGN

48" DIAMOND WARNING SIGN

GENERAL NOTES

1. For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
2. See tables below for required number of posts.
3. For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
4. The (±) tolerance for mounting height is 3 inches.
5. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
8. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (±).

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

\*\* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\*\*\* See A4-3 sign plate for signs 4' or less in width or 20 S.F. or less in area.

\*\*\*

| SIGN SHAPE OTHER THAN DIAMOND<br>(TWO POSTS REQUIRED) |     |
|---|-----|
| L   | E   |
| Greater than 48"<br>Less than 60"                     | 12" |
| 60" to 120"   | L/5 |

| SIGN SHAPE OTHER THAN DIAMOND<br>(THREE POSTS REQUIRED) |     |
|---|-----|
| L   | E   |
| Greater than 120"<br>less than 168"                     | 12" |

| SIGN SHAPE OTHER THAN DIAMOND<br>(FOUR POSTS REQUIRED) |     |
|--|-----|
| L  | E   |
| 168" and greater                                       | 12" |

POST EMBEDMENT DEPTH

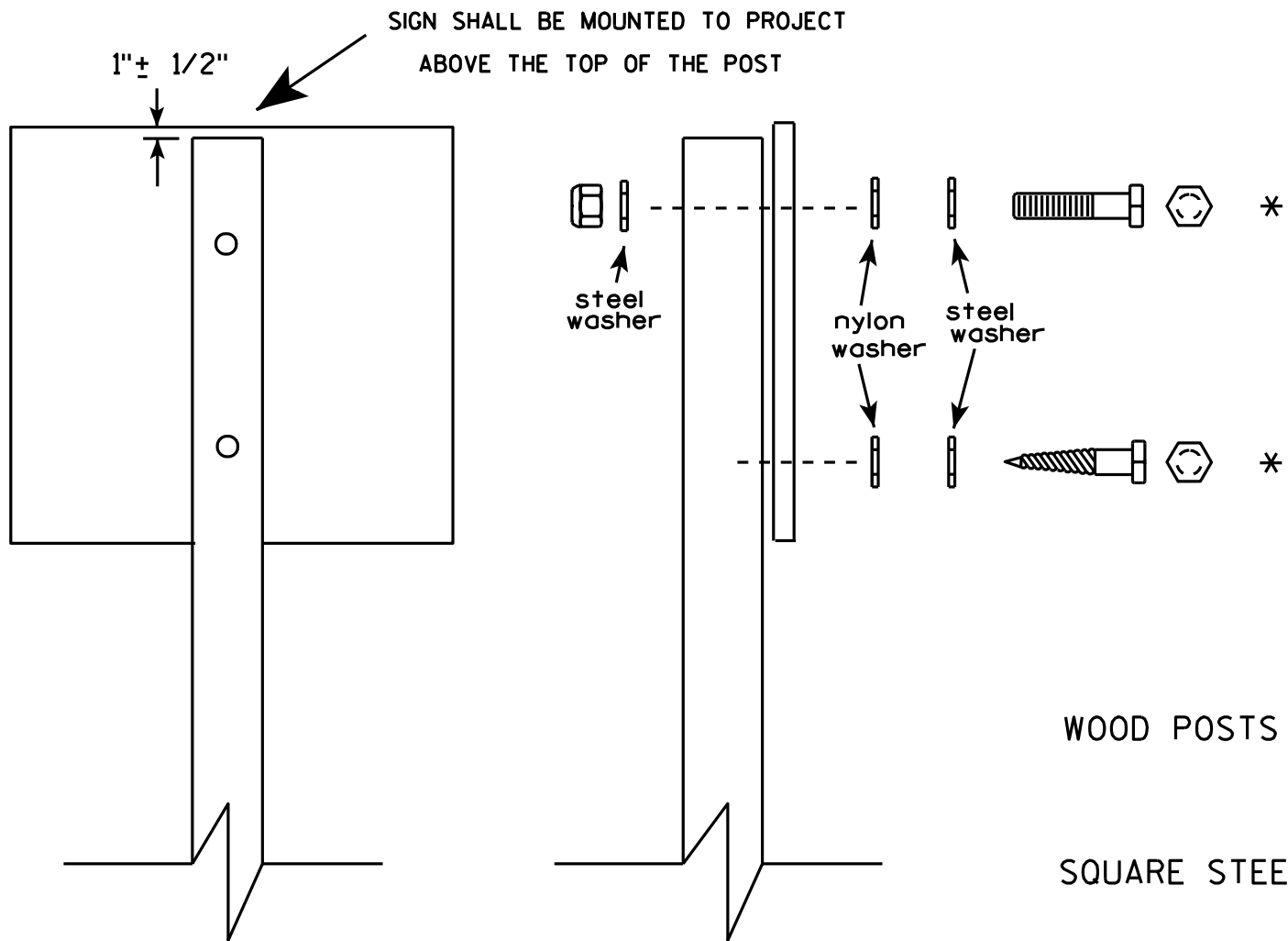
| Area of Sign<br>Installation<br>( Sq. Ft. ) | D<br>( Min ) |
|---|--------------|
| 20 or Less                                  | 4'           |
| Greater than 20                             | 5'           |

TYPICAL INSTALLATION  
OF TYPE II SIGNS  
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 9/30/13 PLATE NO. A4-4.12

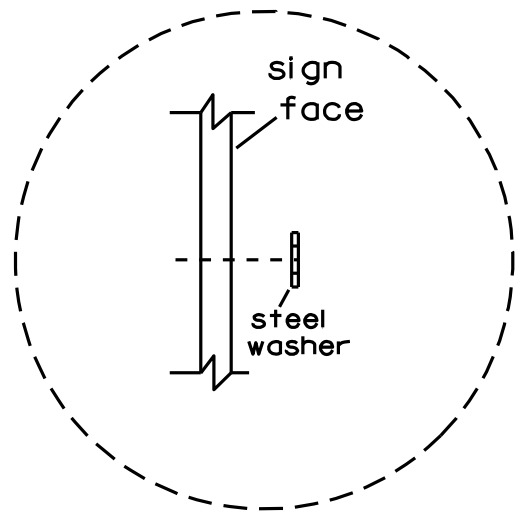


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- WOOD POSTS (4" x 4" or 4" x 6")
- LAG SCREWS - 3/8" X 3"
- MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
- MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
- RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
- O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
- 1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
- 1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.

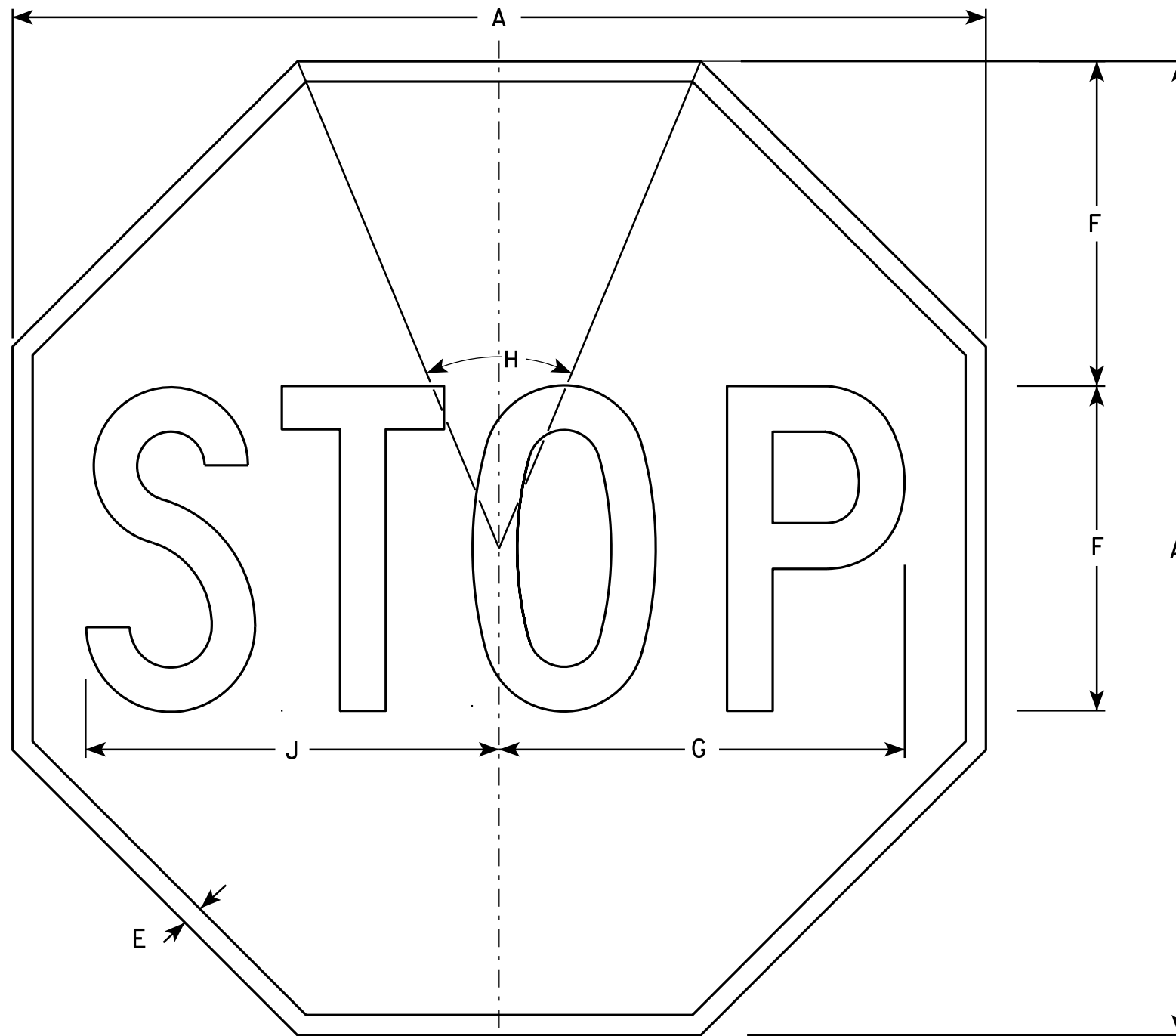


Washer Placement when Sign Has Other Than Type H or Type F Face

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

|                                  |   |
|----------------------------------|---|
| ATTACHMENT OF SIGNS<br>TO POSTS  |   |
| WISCONSIN DEPT OF TRANSPORTATION |   |
| APPROVED                         | <i>Matthew R. Rauch</i><br>For State Traffic Engineer |
| DATE 3/23/10                     | PLATE NO. A4-8.7                                      |





NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Red  
Message - White
3. Message Series - C

R1-1

| SIZE | A  | B | C | D | E             | F  | G                | H   | I | J                | K | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area<br>sq. ft. |
|------|----|---|---|---|---------------|----|------------------|-----|---|------------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| 1    | 24 |   |   |   | $\frac{3}{8}$ | 8  | 10               | 45° |   | 10 $\frac{1}{4}$ |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 3.31            |
| 2S   | 30 |   |   |   | $\frac{5}{8}$ | 10 | 12 $\frac{1}{2}$ | 45° |   | 12 $\frac{3}{4}$ |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 5.18            |
| 2M   | 36 |   |   |   | $\frac{3}{4}$ | 12 | 15               | 45° |   | 15 $\frac{3}{8}$ |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 7.46            |
| 3    | 36 |   |   |   | $\frac{3}{4}$ | 12 | 15               | 45° |   | 15 $\frac{3}{8}$ |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 7.46            |
| 4    | 48 |   |   |   | 1             | 16 | 20               | 45° |   | 20 $\frac{1}{2}$ |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 13.25           |
| 5    | 48 |   |   |   | 1             | 16 | 20               | 45° |   | 20 $\frac{1}{2}$ |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 13.25           |
| 6    | 18 |   |   |   | $\frac{3}{8}$ | 6  | 7 $\frac{3}{4}$  | 45° |   | 7 $\frac{3}{4}$  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 1.86            |
| 7    | 12 |   |   |   | $\frac{1}{4}$ | 4  | 5                | 45° |   | 5 $\frac{1}{8}$  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 0.78            |

STANDARD SIGN  
R1-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
for State Traffic Engineer

DATE 12/03/10 PLATE NO. R1-1.12

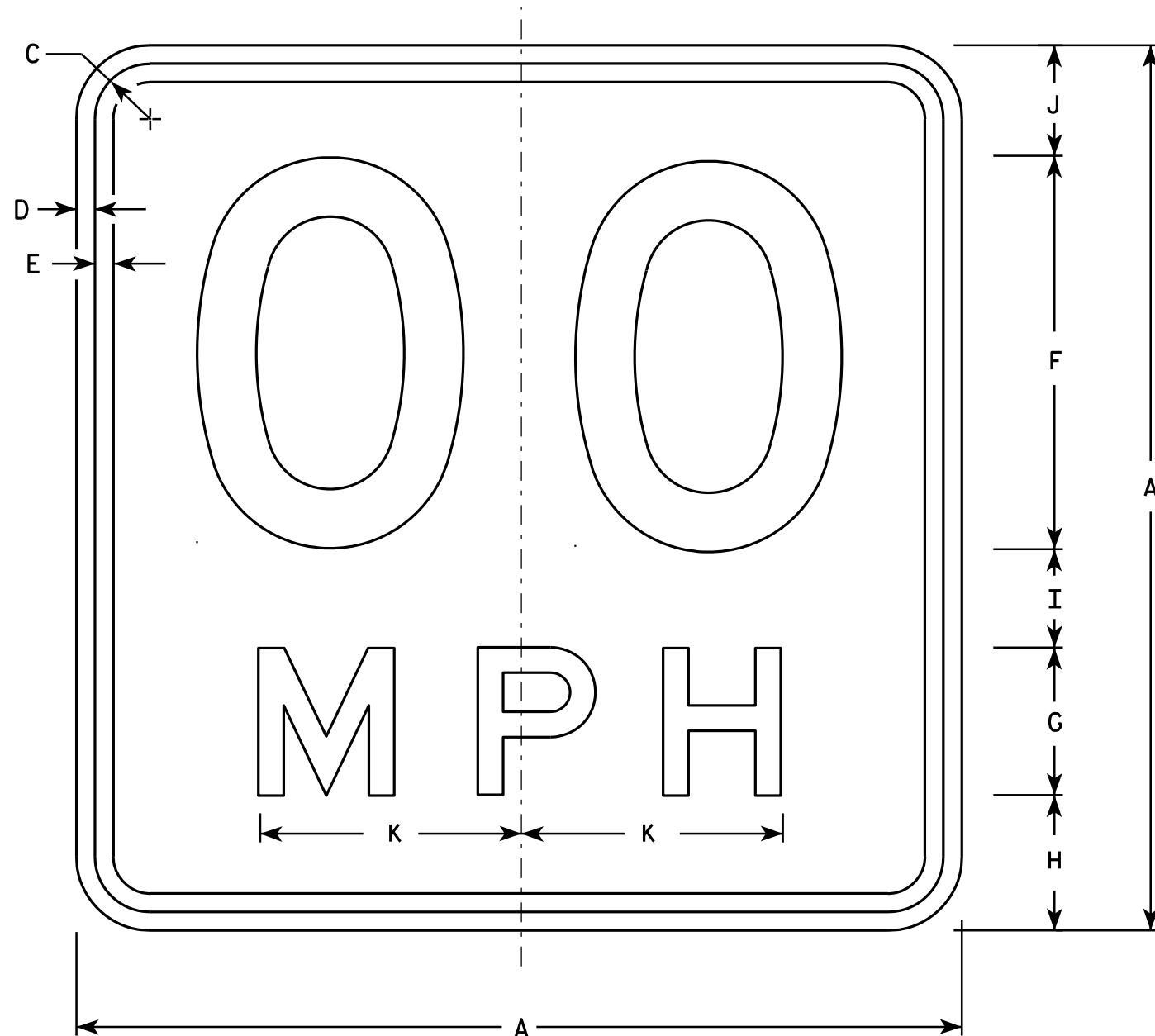
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



### NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:  
Background - Yellow  
Message - Black
3. Message Series - See Note 6
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically space about centerline to achieve proper balance.
6. Line 1 is Series D  
Line 2 is Series E

W13-1

- \* For 30" x 30" Warning Signs, use 18" x 18" W13-1 signs.  
For 36" x 36" Warning Signs, use 24" x 24" W13-1 signs.

| SIZE | A  | B | C     | D   | E   | F  | G | H     | I     | J     | K      | L | M | N | O | P | Q | R | S | T | U | V | W | X | Y | Z | Area<br>sq. ft. |
|------|----|---|-------|-----|-----|----|---|-------|-------|-------|--------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-----------------|
| 1    | 18 |   | 1 1/8 | 3/8 | 3/8 | 8  | 3 | 2 3/4 | 2     | 2 1/4 | 5 3/8  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 2.25            |
| * 2S | 18 |   | 1 1/8 | 3/8 | 3/8 | 8  | 3 | 2 3/4 | 2     | 2 1/4 | 5 3/8  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 2.25            |
| * 2M | 18 |   | 1 1/8 | 3/8 | 3/8 | 8  | 3 | 2 3/4 | 2     | 2 1/4 | 5 3/8  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 2.25            |
| 3    | 24 |   | 1 1/8 | 3/8 | 1/2 | 10 | 4 | 4     | 2 3/4 | 3 1/4 | 6 5/8  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 4.00            |
| 4    | 36 |   | 1 5/8 | 5/8 | 3/4 | 16 | 6 | 5 1/2 | 4     | 4 1/2 | 10 5/8 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 9.00            |
| 5    | 36 |   | 1 5/8 | 5/8 | 3/4 | 16 | 6 | 5 1/2 | 4     | 4 1/2 | 10 5/8 |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   | 9.00            |

### STANDARD SIGN

W13-1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*  
For State Traffic Engineer

DATE 5/31/12 PLATE NO. W13-1.16

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

## DESIGN DATA

## LIVE LOAD:

DESIGN LOADING: HL-93  
INVENTORY RATING FACTOR: RF=1.15  
OPERATING RATING FACTOR: RF=1.49  
WISCONSIN STANDARD PERMIT VEHICLE (WIS.-SPV): 250 (KIPS)

STRUCTURE IS DESIGNED FOR A FUTURE WEARING  
SURFACE OF 20 POUNDS PER SQUARE FOOT.

## ULTIMATE DESIGN STRESSES:

CONCRETE MASONRY SLAB —  $f'_c = 4,000$  P.S.I. ALL OTHER —  $f'_c = 3,500$  P.S.I.  
BAR STEEL REINFORCEMENT, GRADE 60 —  $f_y = 60,000$  P.S.I.

## FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 STEEL PILING  
DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 155 TONS \*\* PER PILE  
AS DETERMINED BY THE MODIFIED GATES DYNAMIC FORMULA.  
ESTIMATED 60'-0" LONG AT SOUTH ABUTMENT.  
ESTIMATED 55'-0" LONG AT NORTH ABUTMENT.

\*\* THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN  
IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR  
OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

## HYDRAULIC DATA

## 100 YEAR FREQUENCY

$Q_{100} = 800$  C.F.S.  
VEL. = 9.1 F.P.S.  
HW. = EL. 710.6  
WATERWAY AREA = 88 SQ. FT.  
DRAINAGE AREA = 2.2 SQ. MI.  
SCOUR CRITICAL CODE = 8  
ROAD OVERTOPPING FREQUENCY = NA

## 2 YEAR FREQUENCY

$Q_2 = 150$  C.F.S.  
HW.<sub>2</sub> = EL. 707.3

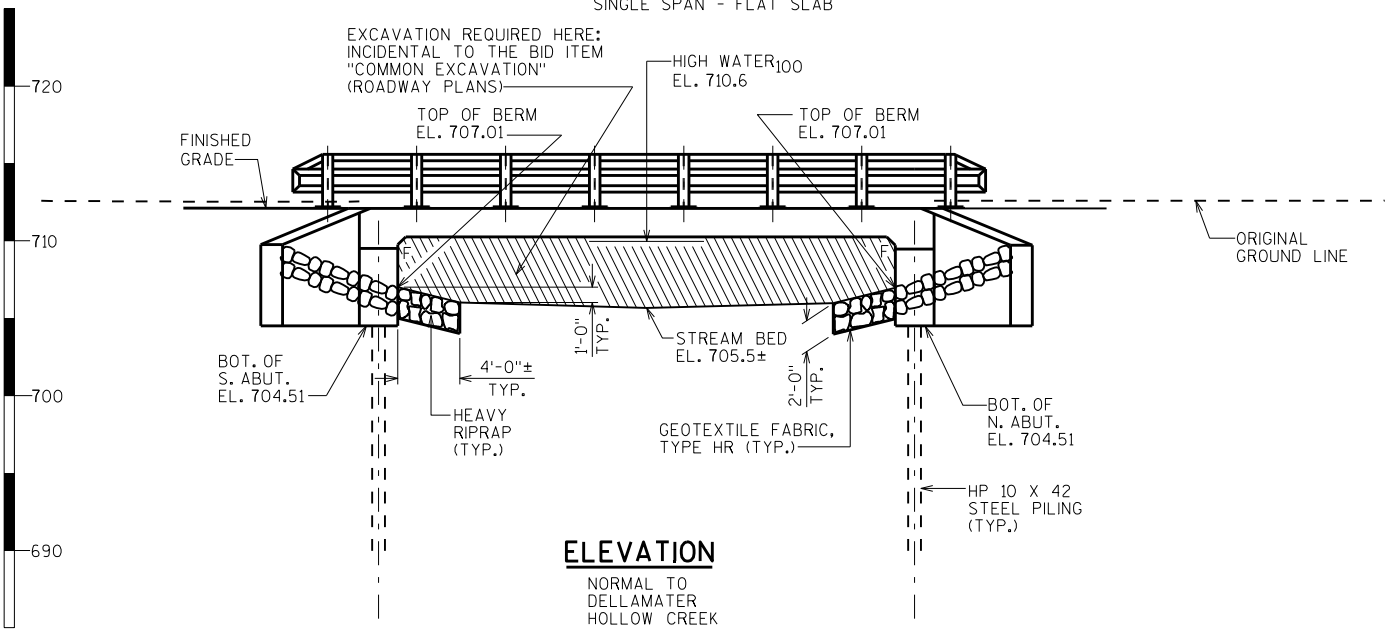
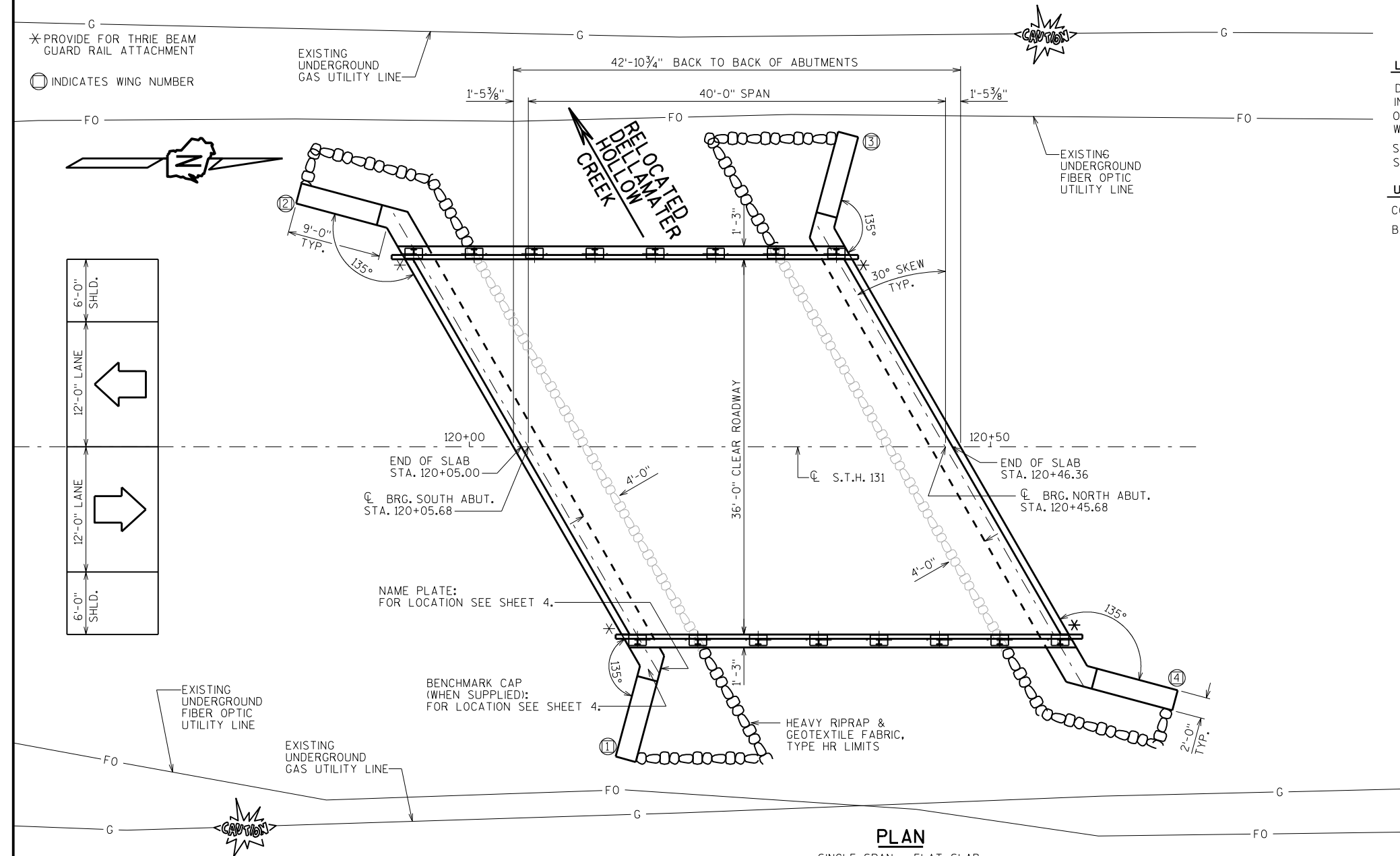
## TEMPORARY STRUCTURE

$Q_5 = 250$  C.F.S.  
HW.<sub>5</sub> = EL. 707.7  
MIN.  $A_{BR} = 65$  SQ. FT.

## TRAFFIC VOLUME

## S.T.H. 131

A.D.T. = 2400 (2030)  
R.D.S. = 60 M.P.H.

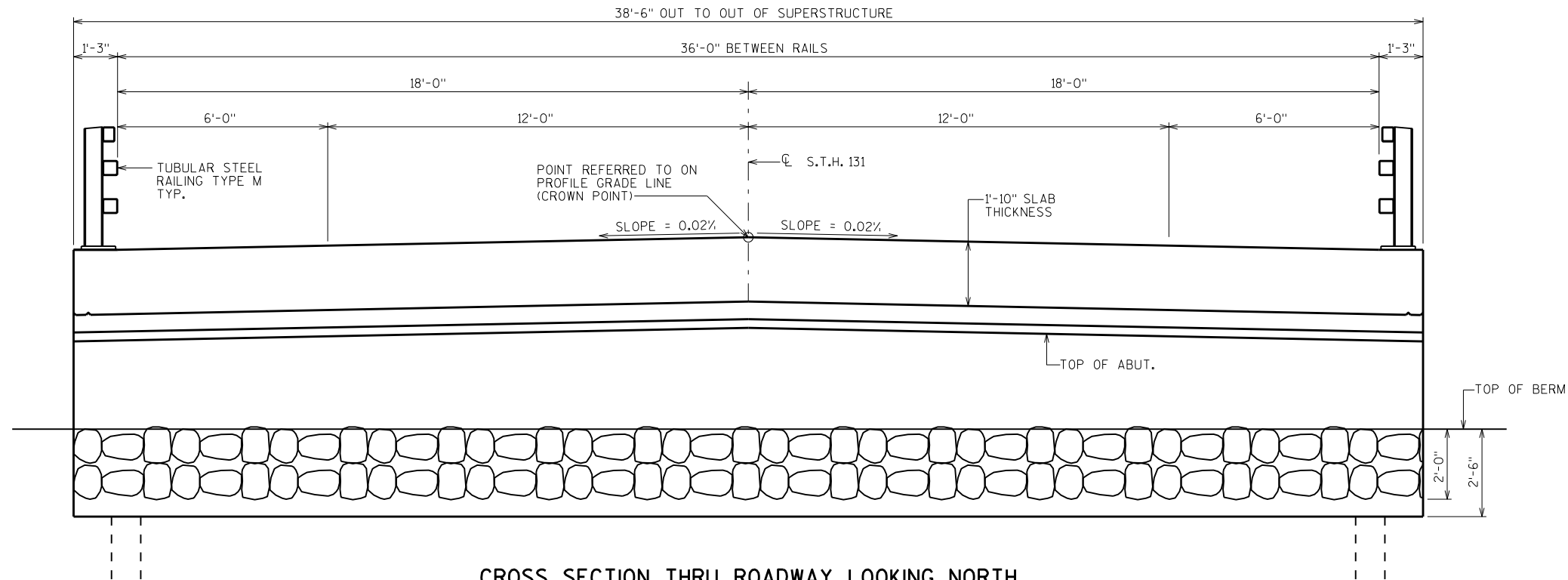


## LIST OF DRAWINGS

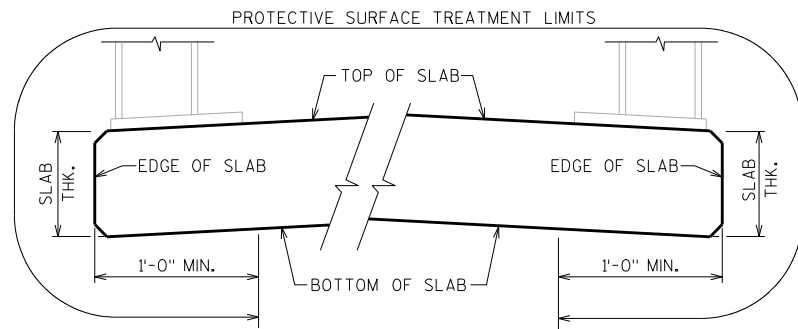
1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. SOUTH ABUTMENT
5. SOUTH ABUTMENT DETAILS
6. NORTH ABUTMENT
7. NORTH ABUTMENT DETAILS
8. SUPERSTRUCTURE
9. SUPERSTRUCTURE DETAILS
10. TUBULAR STEEL RAILING TYPE "M"

STRUCTURES DESIGN CONTACTS:  
MAY LIU (608) 266-5163  
DAVID KIEKBUSCH (608) 266-5084

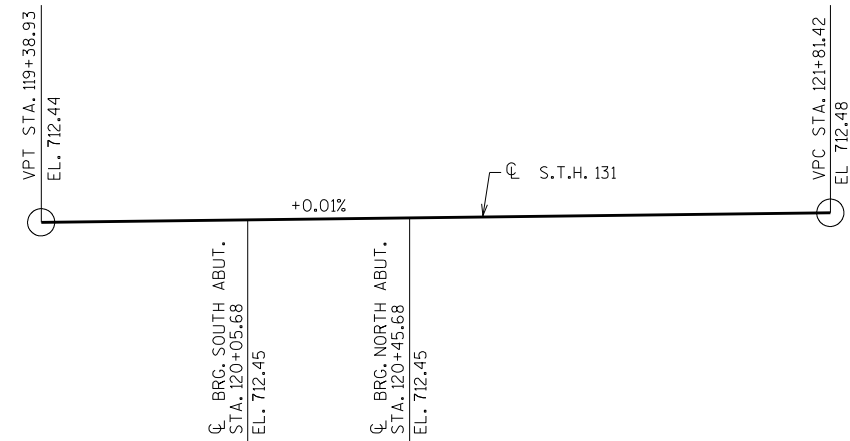
| NO.  | DATE     | REVISION | BY            |
|--|----------|----------|---------------|
| Plans Prepared By <b>WISDOT</b><br><b>BUREAU OF STRUCTURES</b>                           |          |          |               |
| ACCEPTED <i>William C. Diehn</i> <b>11/4/13</b><br>CHIEF STRUCTURES DESIGN ENGINEER DATE |          |          |               |
| <b>STRUCTURE B-12-79</b>   |          |          |               |
| S.T.H. 131 OVER DELLAMATER HOLLOW CREEK  |          |          |               |
| COUNTY   | CRAWFORD | VILLAGE  | GAYS MILLS    |
| DESIGN SPEC. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS                                    |          |          |               |
| DESIGNED BY  | CKD.     | DRAWN BY | JPH           |
| PLANS CKD.   | DK/MC    |          |               |
| <b>GENERAL PLAN</b>  |          |          | SHEET 1 OF 10 |



CROSS SECTION THRU ROADWAY LOOKING NORTH



PROTECTIVE SURFACE TREATMENT LIMITS



PROFILE GRADE LINE FOR S.T.H. 131

## TOTAL ESTIMATED QUANTITIES

| BID ITEM NUMBER | BID ITEMS  | UNIT | SUPER. | SOUTH ABUT. | NORTH ABUT. | TOTALS      |
|-----------------|--|------|--------|-------------|-------------|-------------|
| 203.0600.S      | REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS STA. 118+75 | LS   | —      | —           | —           | 1           |
| 206.1000        | EXCAVATION FOR STRUCTURES BRIDGES B-12-79                            | LS   | —      | —           | —           | 1           |
| 210.0100        | BACKFILL STRUCTURE   | CY   | —      | 140         | 140         | 280         |
| 502.0100        | CONCRETE MASONRY BRIDGES   | CY   | 117    | 34          | 34          | 185         |
| 502.3200        | PROTECTIVE SURFACE TREATMENT   | SY   | 200    | —           | —           | 200         |
| 505.0405        | BAR STEEL REINFORCEMENT HS BRIDGES                                   | LB   | —      | 3,045       | 3,045       | 6,090       |
| 505.0605        | BAR STEEL REINFORCEMENT HS COATED BRIDGES                            | LB   | 24,710 | 1,430       | 1,430       | 27,570      |
| 513.4060        | RAILING TUBULAR TYPE M B-12-79                                       | LS   | —      | —           | —           | 1           |
| 516.0500        | RUBBERIZED MEMBRANE WATERPROOFING                                    | SY   | —      | 12          | 12          | 24          |
| 550.1100        | PILING STEEL HP 10-INCH X 42 LB                                      | LF   | —      | 540         | 495         | 1,035       |
| 606.0300        | RIPRAP HEAVY   | CY   | —      | 25          | 25          | 50          |
| 612.0406        | PIPE UNDERDRAIN WRAPPED 6-INCH                                       | LF   | —      | 90          | 90          | 180         |
| 645.0120        | GEOTEXTILE FABRIC TYPE HR  | SY   | —      | 55          | 55          | 110         |
| NON-BID ITEMS   |  |      |        |             |             |             |
|                 | FILLER   | SIZE | —      | —           | —           | 1/2" & 3/4" |

## GENERAL NOTES

REMOVE EXISTING BRIDGE (B-12-618), LOCATED 150 FEET SOUTH OF B-12-79. B-12-618, BUILT IN 1939, A SINGLE SPAN BRIDGE WITH CONCRETE DECK/ASPHALTIC OVERLAY ON STEEL GIRDERS WITH METAL RAILING. SUPERSTRUCTURE SUPPORTED BY TIMBER ABUTMENTS.

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

AT THE BACKFACE OF ABUTMENT ALL VOLUME WHICH CANNOT BE PLACED BEFORE ABUTMENT CONSTRUCTION AND IS NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.

THE GRADATION OF THE STRUCTURE BACKFILL SHALL MEET THE REQUIREMENTS OF SECTION 209.2.2 OF THE STANDARD SPECIFICATIONS FOR GRADE 1 MATERIAL.

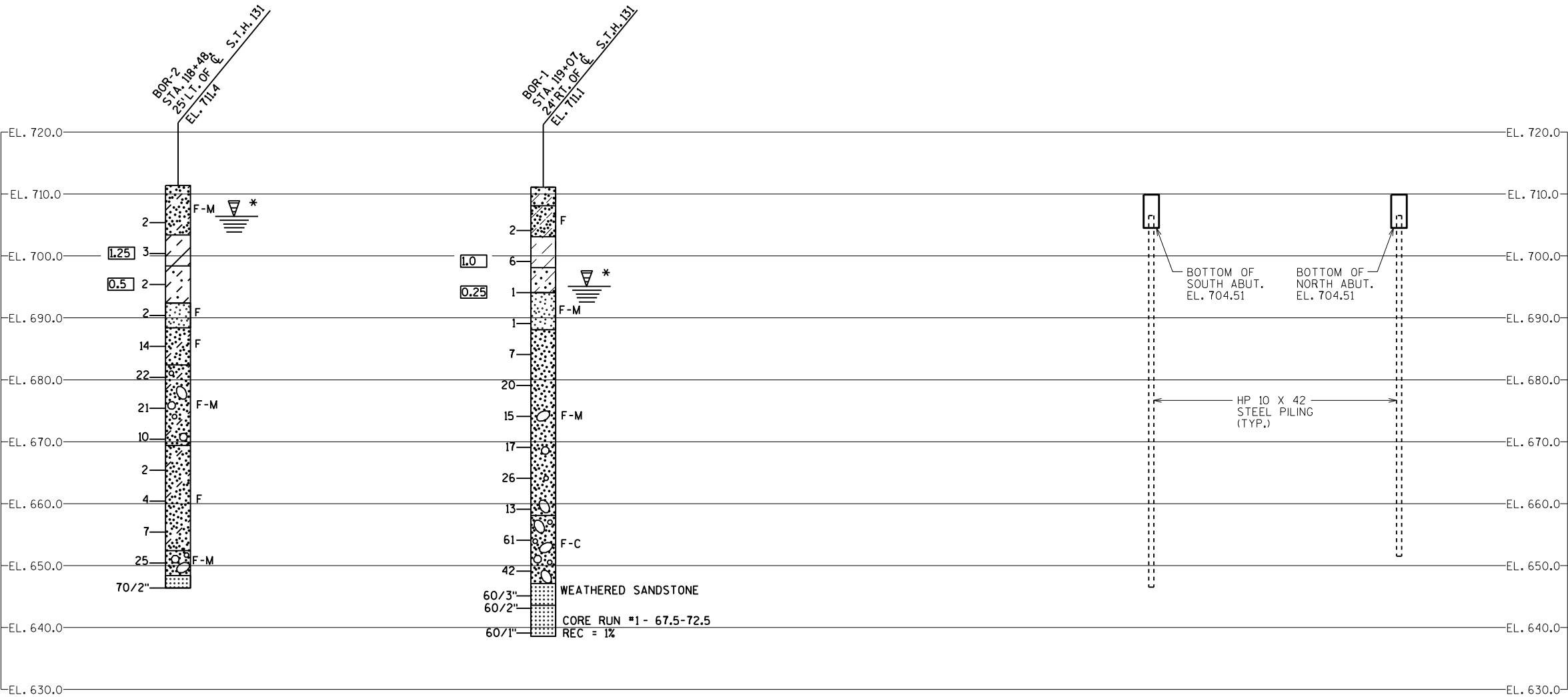
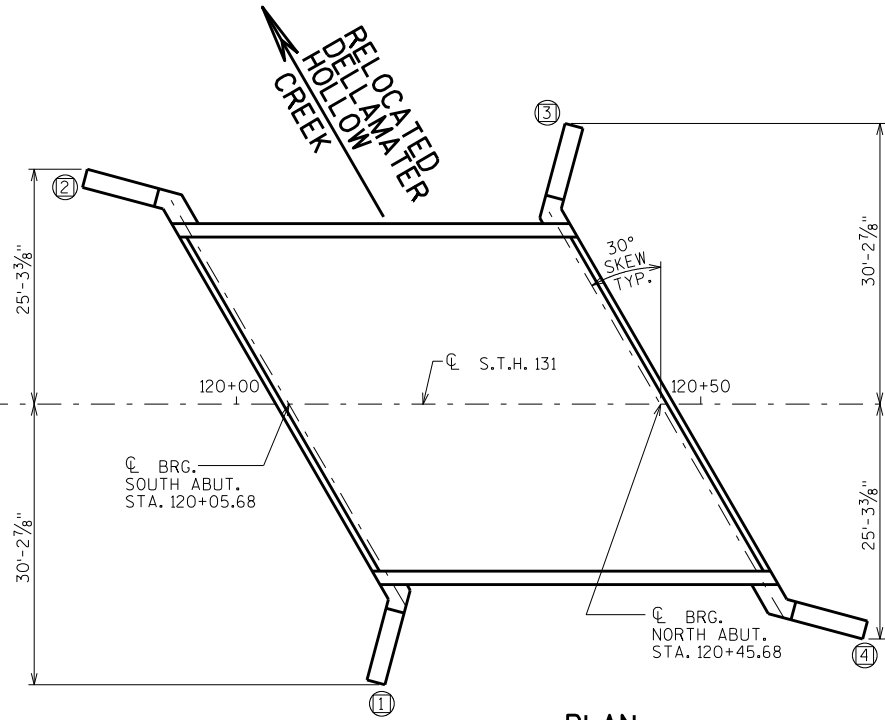
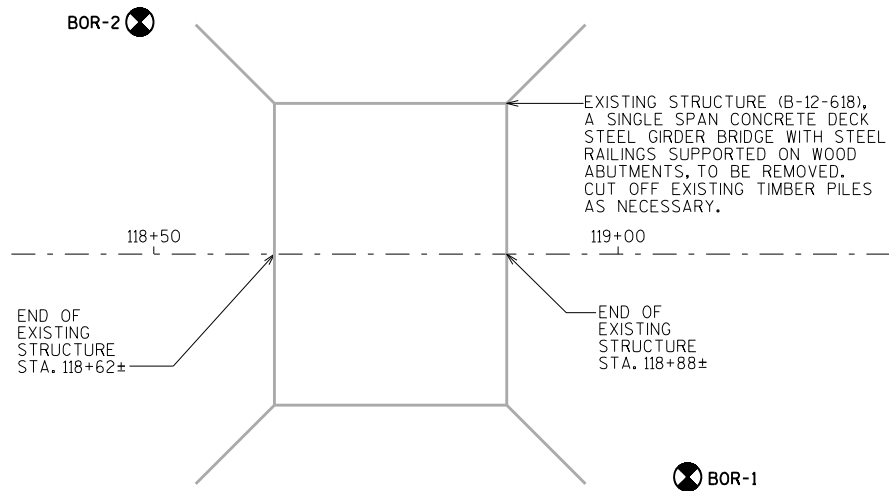
THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE FABRIC TYPE 'HR' TO THE EXTENT SHOWN ON SHEET 1 AND IN THE ABUTMENT DETAILS.

SLAB FALSEWORK SHALL BE SUPPORTED ON PILES OR THE SUBSTRUCTURE, UNLESS AN ALTERNATE METHOD IS APPROVED BY THE ENGINEER.

AT ABUTMENTS, CONCRETE POURED UNDER WATER WILL BE ALLOWED AND SHALL BE DONE IN ACCORDANCE WITH SECTION 502.3.5.3 OF THE STANDARD SPECIFICATIONS.

| NO.   | DATE | REVISION          | BY      |
|---|------|-------------------|---------|
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION<br>STRUCTURES DESIGN SECTION |      |                   |         |
| STRUCTURE B-12-79   |      |                   |         |
| DRAWN BY JPH  |      | PLANS CK'D. DK/MC |         |
| CROSS SECTION & QUANTITIES  |      |                   | SHEET 2 |

WAUZEKA - SOLDIERS GROVE  
DELLAMATER HOLLOW CREEK



STATE PROJECT NUMBER  
**5783-03-71**

ABBREVIATIONS  
F — FINE M — MEDIUM C — COARSE  
WS — WEATHERED SO — SOUND

MATERIAL SYMBOLS  
TOPSOIL SILT SANDSTONE  
SAND PEAT LIMESTONE  
GRAVEL CLAY IGNEOUS ROCK

LEGEND OF PROBING  
PROBING NO. STA. ELEVATION  
95/6=95 BLOWS FOR 6" PENETRATION PROBING TAKEN WITH A 350# WT. FALLING 18" ON A 2" O.D. POINT.  
7 AVERAGE BLOWS PER FOOT  
REFUSAL 95/6

LEGEND OF BORING  
BORING NO. STA. ELEV.  
UNCONFINED STRENGTH 7.7  
BLOWS PER FT. USING 140# WT. FALLING 30"  
WASH SAMPLE  
SHELBY TUBE — S.T.  
GROUND WATER ELEVATION  
NO GROUND WATER OBSERVED ABOVE THIS ELEVATION  
SANDY GRAVEL  
F. BOULDERS OR COBBLES  
SAND  
SILTY CLAY  
SO LIMESTONE

UNLESS OTHERWISE SPECIFIED, THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. X 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140# HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

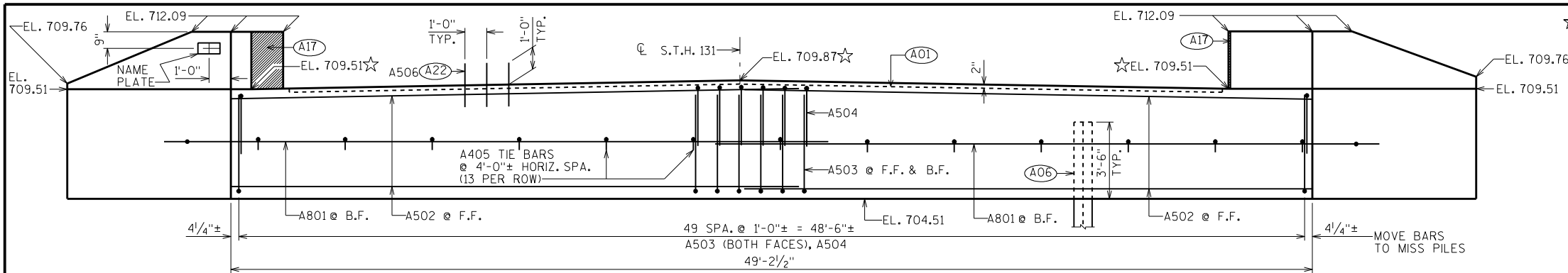
SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION  
TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING. THE DATA PRESENTED HEREIN REPRESENTS THE FINDINGS OF THE SUBSURFACE EXPLORATIONS MADE. HOWEVER, BECAUSE THE DEPTHS INVESTIGATED ARE LIMITED AND THE AREA OF THE BORINGS AND/OR SOUNDINGS IS VERY SMALL IN RELATION TO THE ENTIRE AREA, THE WISCONSIN DEPARTMENT OF TRANSPORTATION DOES NOT WARRANT CONDITIONS BELOW THE DEPTHS INVESTIGATED OR THAT THE CLASSIFICATION OF MATERIAL ENCOUNTERED IN THESE INVESTIGATIONS IS NECESSARILY TYPICAL OF THE ENTIRE SITE.

| NO. | DATE | REVISION | BY |
|-----|------|----------|----|
|     |      |          |    |

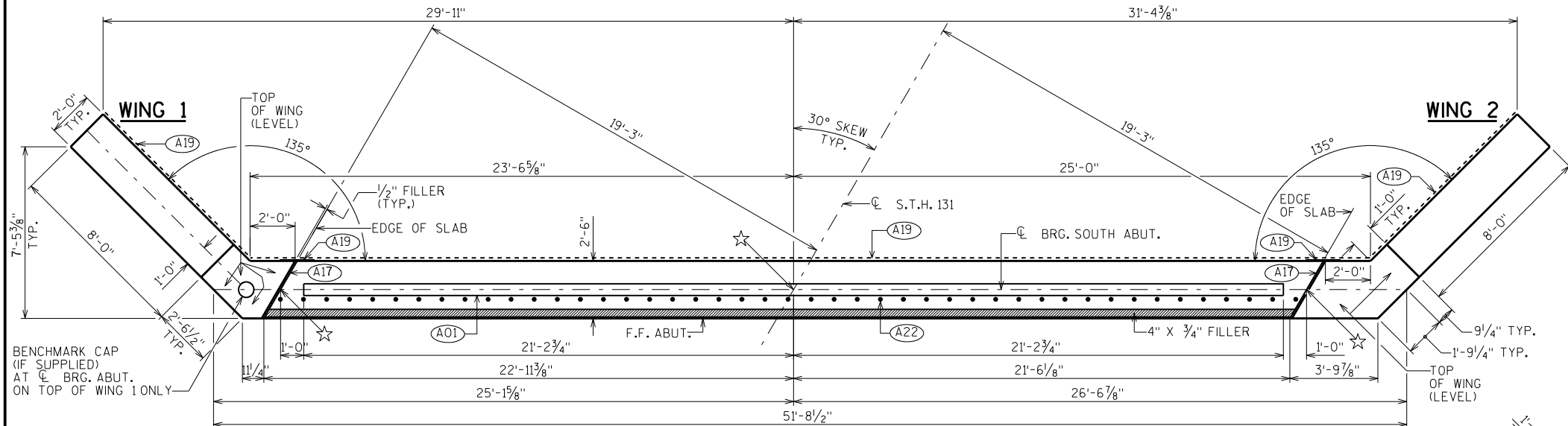
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION  
STRUCTURES DESIGN SECTION  
**STRUCTURE B-12-79**  
DRAWN BY JPH PLANS CKD. DJK  
**SUBSURFACE EXPLORATION**  
SHEET 3

\* THE GROUND WATER ELEVATION WAS DETERMINED FROM WHERE THE SOIL SAMPLE WAS DESCRIBED AS WET.

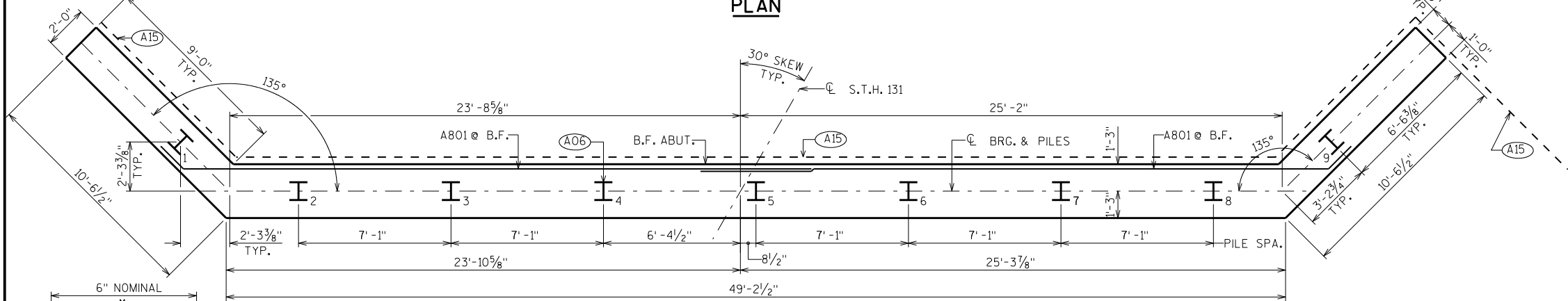
SCALE = 10



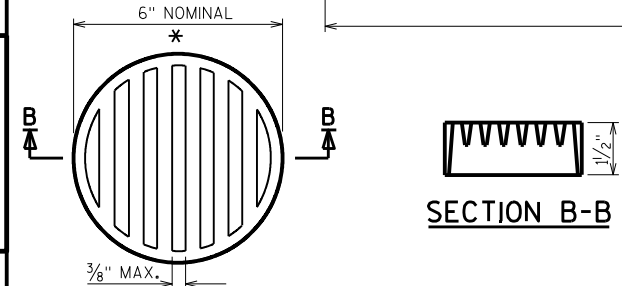
ELEVATION LOOKING SOUTH @ F.F. ABUT.



PLAN



PILE PLAN



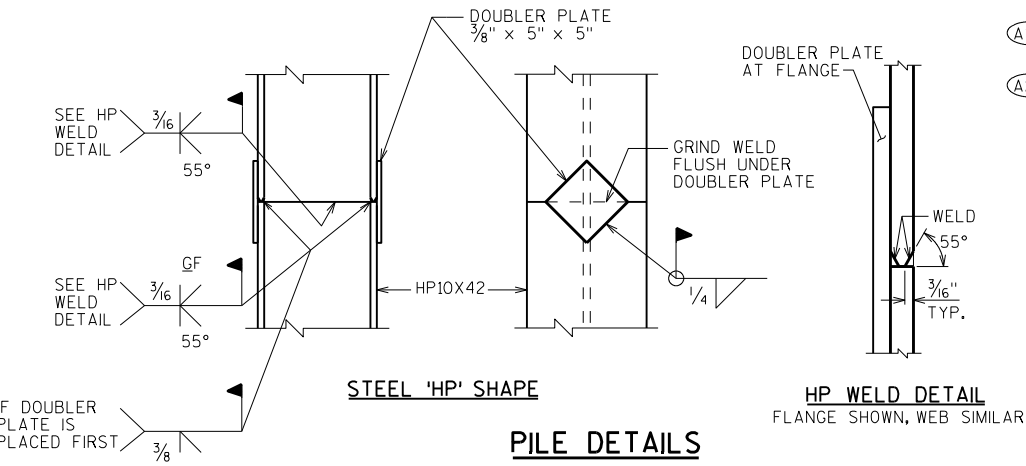
SECTION B-B

RODENT SCREEN DETAIL

\*DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SCREEN, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SCREEN SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SCREEN SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH SHEET METAL SCREWS.

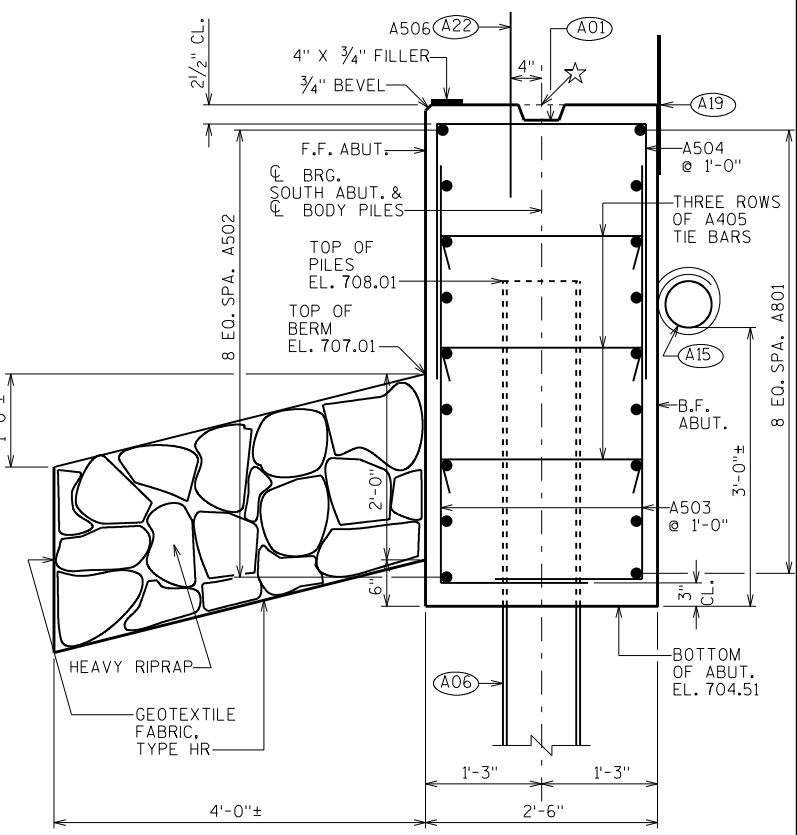


PILE DETAILS

ELEVATIONS ARE GIVEN HERE AT THE TOP OF ABUT. ALONG THE C.B.R.G. ABUT.

STATE PROJECT NUMBER

5783-03-71



SECTION THRU ABUT. BODY

NOTE:  
DO NOT PLACE FILL ABOVE 3'-0" FROM BOTTOM OF ABUTMENT UNTIL SUPERSTRUCTURE IS IN PLACE.

- (A01) CONSTRUCTION JOINT: KEYWAY FORMED BY A BEVELED 2" x 6".
- (A06) SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING, ESTIMATED 60 FEET LONG WITH A REQUIRED DRIVING RESISTANCE OF 155 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SCREEN REQUIRED.
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING, GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A22) A506 BARS @ 1'-0" CTRS. BETWEEN 'EDGES OF SLAB' MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

| NO.   | DATE | REVISION       | BY |
|---|------|----------------|----|
|   |      |                |    |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION<br>STRUCTURES DESIGN SECTION |      |                |    |
| STRUCTURE B-12-79   |      |                |    |
| DRAWN BY JPH  |      | PLANS CKD. MSC |    |
| SOUTH ABUTMENT  |      | SHEET 4        |    |

SCALE = 3



## BILL OF BARS

| BAR MARK | COAT | NO. REQ'D. | LENGTH | BEND | BAR SERIES | LOCATION                                       |
|----------|------|------------|--------|------|------------|--|
| A801     |      | 18         | 30-8   | X    |            | BODY-HORIZ.-B.F.                               |
| A502     |      | 18         | 25-10  |      |            | BODY-HORIZ.-F.F.                               |
| A503     |      | 100        | 6-0    | X    |            | BODY-VERT.-F.F. & B.F.                         |
| A504     |      | 50         | 7-5    | X    |            | BODY-TOP-VERT.                                 |
| A405     |      | 39         | 2-9    | X    |            | BODY-VERT.-TIE BARS                            |
| A506     | X    | 45         | 2-0    |      |            | BODY-TOP-VERT.-DOWEL BARS                      |
| A407     | X    | 22         | 8-6    | X    | X          | WING 1-VERT.-F.F. & B.F.-UNDER SLOPED PORTION  |
| A408     | X    | 10         | 10-0   | X    |            | WINGS 1&2-VERT.-F.F. & B.F.-UNDER FLAT PORTION |
| A509     | X    | 18         | 11-9   | X    |            | WINGS 1&2-HORIZ.-F.F.-LOWER PORTION            |
| A810     | X    | 18         | 13-3   | X    |            | WINGS 1&2-HORIZ.-B.F.-LOWER PORTION            |
| A411     | X    | 1          | 10-3   | X    |            | WING 1-HORIZ.-F.F.-UPPER PORTION               |
| A412     | X    | 1          | 9-11   | X    |            | WING 1-HORIZ.-B.F.-UPPER PORTION               |
| A413     | X    | 1          | 7-9    | X    |            | WING 1-HORIZ.-F.F.-UPPER PORTION               |
| A414     | X    | 1          | 7-4    | X    |            | WING 1-HORIZ.-B.F.-UPPER PORTION               |
| A415     | X    | 1          | 5-2    | X    |            | WING 1-HORIZ.-F.F.-UPPER PORTION               |
| A416     | X    | 1          | 4-9    | X    |            | WING 1-HORIZ.-B.F.-UPPER PORTION               |
| A417     | X    | 1          | 10-7   | X    |            | WING 1-TOP-VERT.-F.F.-UPPER PORTION            |
| A418     | X    | 1          | 10-10  | X    |            | WING 1-TOP-VERT.-B.F.-UPPER PORTION            |
| A419     | X    | 16         | 5-5    | X    |            | WINGS 1&2-TOP-VERT.-F.F.&B.F.-UPPER PORTION    |
| A420     | X    | 1          | 1-9    |      |            | WING 1-TOP-HORIZ.-B.F.-UPPER PORTION           |
| A421     | X    | 1          | 3-0    | X    |            | WING 1-TOP-HORIZ.-F.F.-UPPER PORTION           |
| A422     | X    | 22         | 8-6    | X    | X          | WING 2-VERT.-F.F. & B.F.-UNDER SLOPED PORTION  |
| A423     | X    | 1          | 12-11  | X    |            | WING 2-HORIZ.-F.F.-UPPER PORTION               |
| A424     | X    | 1          | 10-2   | X    |            | WING 2-HORIZ.-B.F.-UPPER PORTION               |
| A425     | X    | 1          | 10-4   | X    |            | WING 2-HORIZ.-F.F.-UPPER PORTION               |
| A426     | X    | 1          | 7-7    | X    |            | WING 2-HORIZ.-B.F.-UPPER PORTION               |
| A427     | X    | 1          | 7-9    | X    |            | WING 2-HORIZ.-F.F.-UPPER PORTION               |
| A428     | X    | 1          | 5-0    | X    |            | WING 2-HORIZ.-B.F.-UPPER PORTION               |
| A429     | X    | 1          | 10-5   | X    |            | WING 2-TOP-VERT.-F.F.-UPPER PORTION            |
| A430     | X    | 1          | 12-2   | X    |            | WING 2-TOP-VERT.-B.F.-UPPER PORTION            |
| A431     | X    | 1          | 5-7    | X    |            | WING 2-TOP-HORIZ.-F.F.-UPPER PORTION           |
| A432     | X    | 1          | 2-0    |      |            | WING 2-TOP-HORIZ.-B.F.-UPPER PORTION           |

NOTE:  
THE FIRST OR FIRST  
TWO DIGITS OF THE  
BAR MARK SIGNIFIES  
THE BAR SIZE.

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

## BAR SERIES TABLE

| MARK | NO. REQ'D.          | TOTAL BAR LENGTH |
|------|---------------------|------------------|
| A407 | 2 SERIES OF 11 BARS | 7'-5" TO 9'-7"   |
| A422 | 2 SERIES OF 11 BARS | 7'-5" TO 9'-7"   |

BUNDLE AND TAG EACH SERIES SEPARATELY.

▲ A03 OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2" x 6". (18" R.M.W. @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED).

▲ A06 SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING, ESTIMATED 60 FEET LONG WITH A REQUIRED DRIVING RESISTANCE OF 155 TONS PER PILE.

▲ A15 PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SCREEN REQUIRED.

▲ A17 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING, GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).

▲ A19 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

NO. DATE REVISION BY

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION  
STRUCTURES DESIGN SECTION

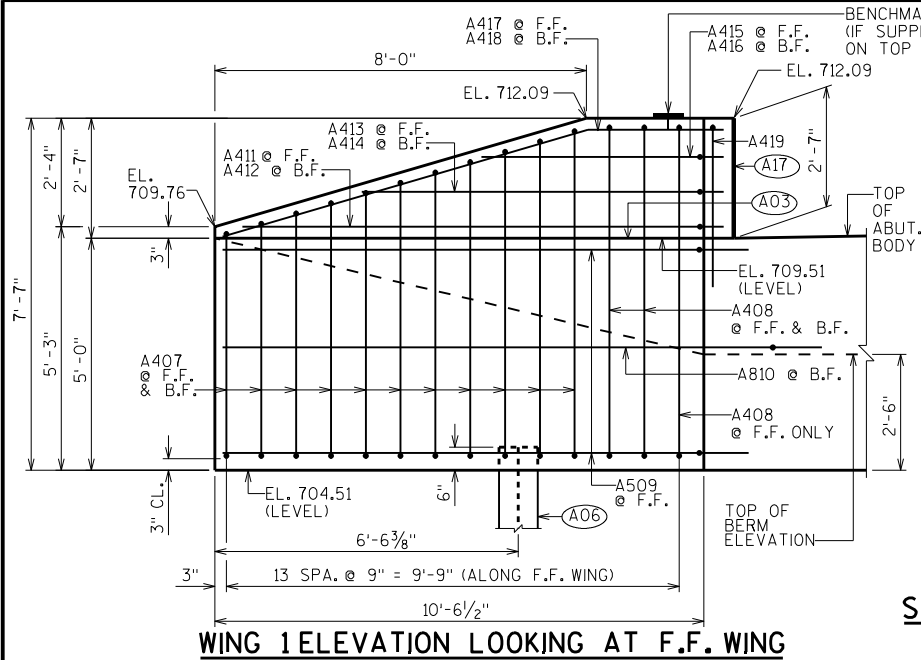
STRUCTURE B-12-79

DRAWN BY JPH PLANS CKD. MSC

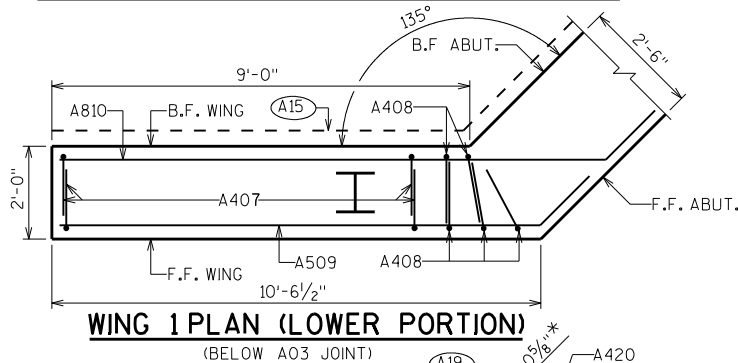
SOUTH ABUTMENT  
DETAILS

SHEET 5

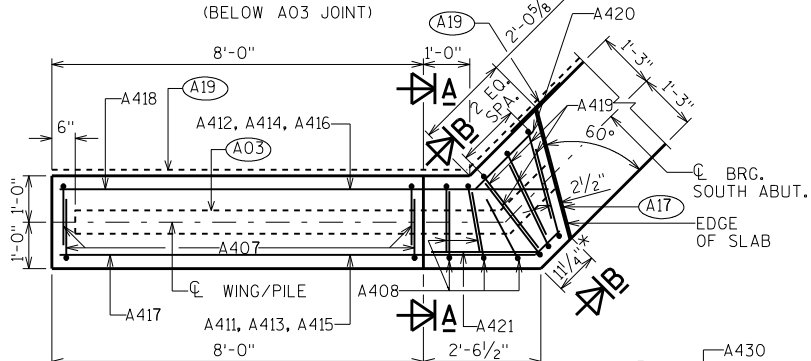
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WING 1 ELEVATION LOOKING AT F.F. WING



WING 1 PLAN (LOWER PORTION)

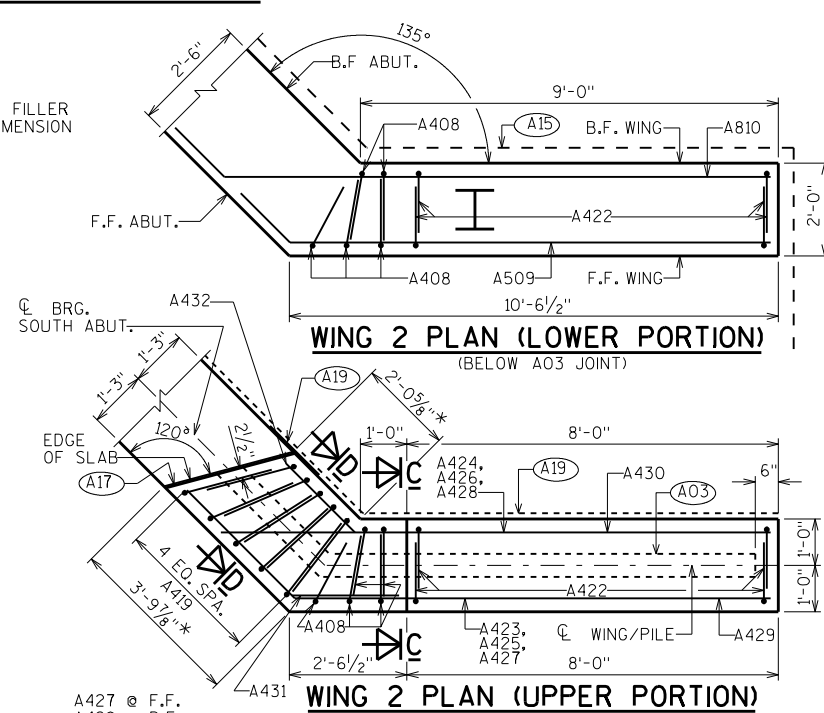


WING 1 PLAN (UPPER PORTION)

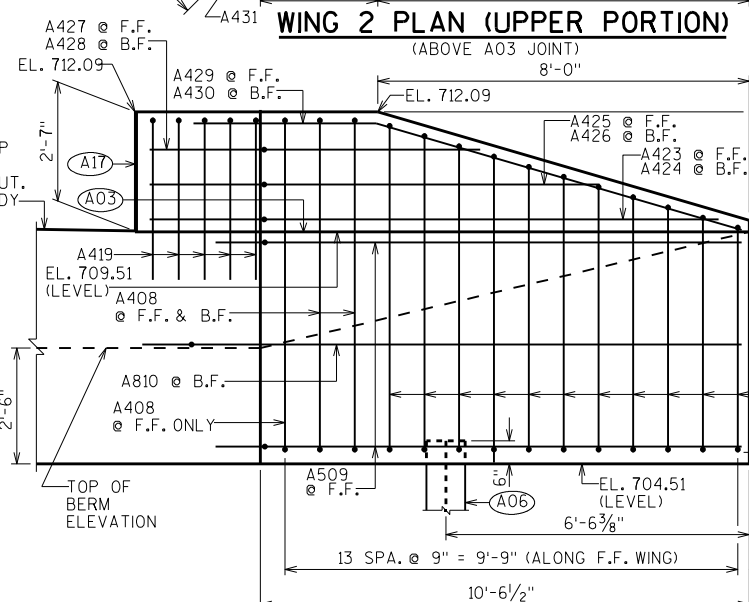
SECTION THRU WING (A-A)

\*INCLUDES FILLER IN THE DIMENSION

SECTION THRU WING/BODY (B-B)



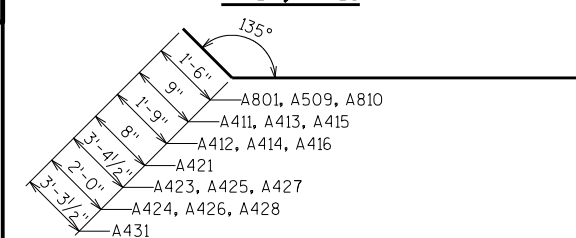
WING 2 PLAN (UPPER PORTION)



WING 2 ELEVATION LOOKING AT F.F. WING

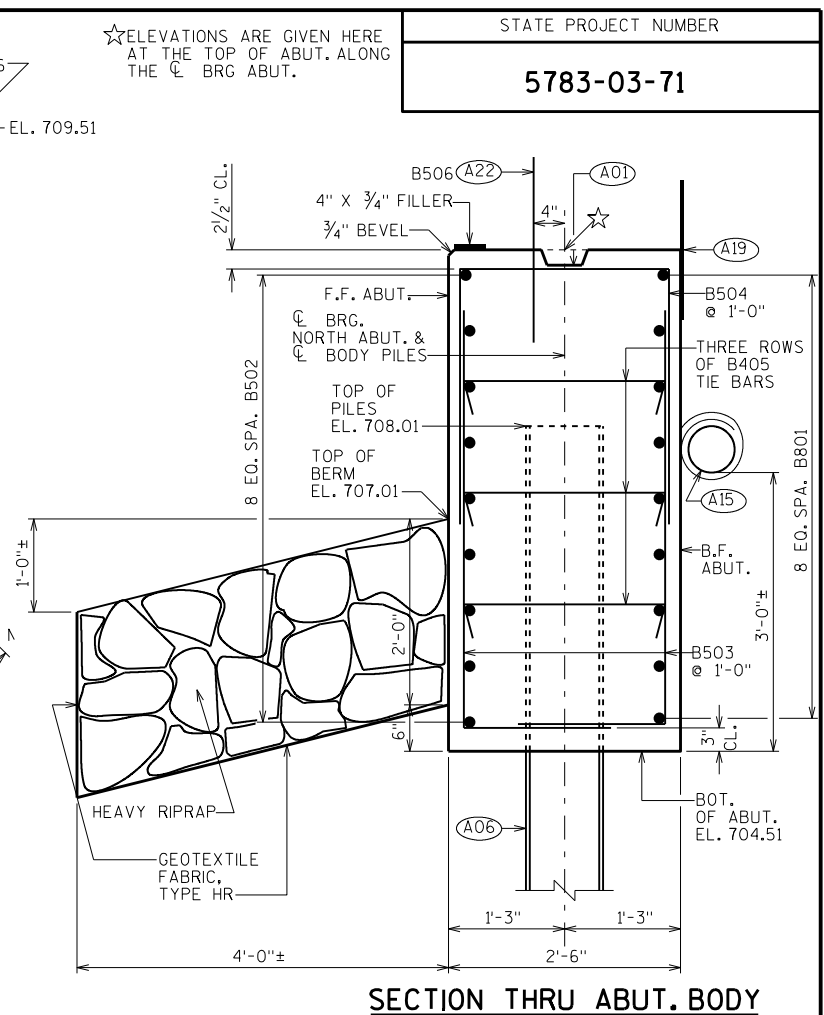
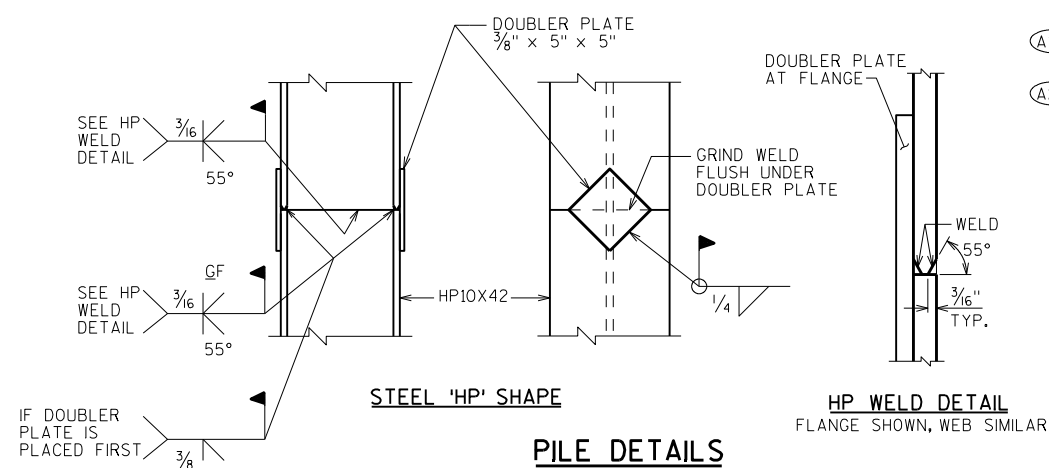
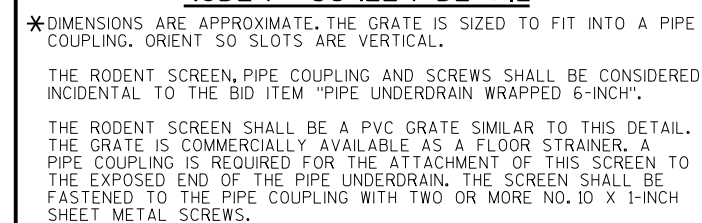
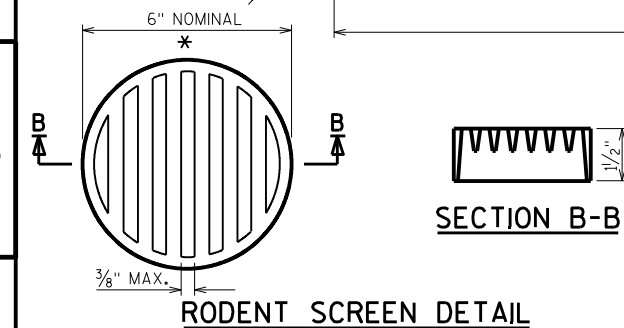
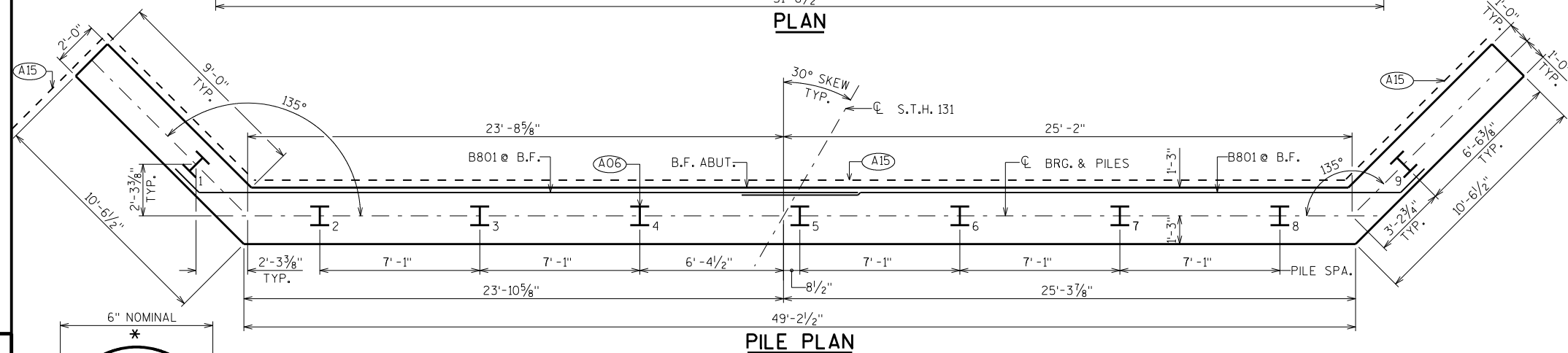
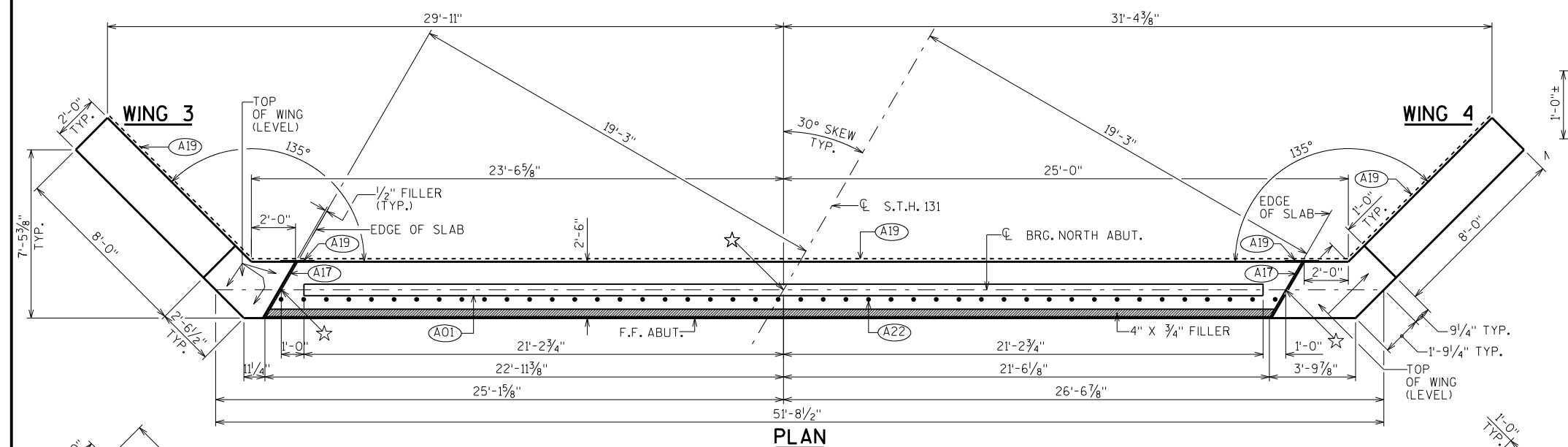
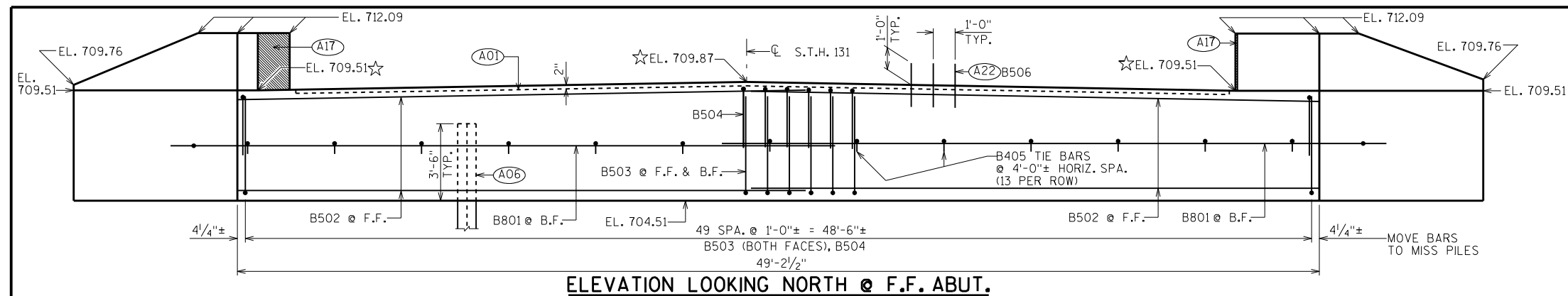
SECTION THRU WING/BODY (D-D)

A417, A418



A801, A509, A810, A411, A412, A413, A414, A415, A416, A421, A423, A424, A425, A426, A427, A428, A431





- (A01) CONSTRUCTION JOINT: KEYWAY FORMED BY A BEVELED 2" x 6".
- (A06) SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING, ESTIMATED 55 FEET LONG WITH A REQUIRED DRIVING RESISTANCE OF 155 TONS PER PILE.
- (A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. RODENT SCREEN REQUIRED.
- (A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2" FILLER WITH NON-STAINING, GRAY, NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE).
- (A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.
- (A22) B506 BARS @ 1'-0" CTRS. BETWEEN 'EDGES OF SLAB' MAY BE PLACED AFTER CONCRETE IS Poured BUT BEFORE INITIAL SET HAS TAKEN PLACE. (EMBED 1'-0" INTO CONC.)

|   |      |              |                 |
|---|------|--------------|-----------------|
| NO.   | DATE | REVISION     | BY              |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION<br>STRUCTURES DESIGN SECTION |      |              |                 |
| STRUCTURE B-12-79   |      |              |                 |
|   |      | DRAWN BY JPH | PLANS CK'D. MSC |
| NORTH ABUTMENT  |      |              | SHEET 6         |

## BILL OF BARS

| BAR MARK | COAT | NO. REQ'D. | LENGTH | BEND | BAR SERIES | LOCATION                                       |
|----------|------|------------|--------|------|------------|--|
| B801     |      | 18         | 30-8   | X    |            | BODY-HORIZ.-B.F.                               |
| B502     |      | 18         | 25-10  |      |            | BODY-HORIZ.-F.F.                               |
| B503     |      | 100        | 6-0    | X    |            | BODY-VERT.-F.F. & B.F.                         |
| B504     |      | 50         | 7-5    | X    |            | BODY-TOP-VERT.                                 |
| B405     |      | 39         | 2-9    | X    |            | BODY-VERT.-TIE BARS                            |
| B506     | X    | 45         | 2-0    |      |            | BODY-TOP-VERT.-DOWEL BARS                      |
| B407     | X    | 22         | 8-6    | X    | X          | WING 3-VERT.-F.F. & B.F.-UNDER SLOPED PORTION  |
| B408     | X    | 10         | 10-0   | X    |            | WINGS 3&4-VERT.-F.F. & B.F.-UNDER FLAT PORTION |
| B509     | X    | 18         | 11-9   | X    |            | WINGS 3&4-HORIZ.-F.F.-LOWER PORTION            |
| B810     | X    | 18         | 13-3   | X    |            | WINGS 3&4-HORIZ.-B.F.-LOWER PORTION            |
| B411     | X    | 1          | 10-3   | X    |            | WING 3-HORIZ.-F.F.-UPPER PORTION               |
| B412     | X    | 1          | 9-11   | X    |            | WING 3-HORIZ.-B.F.-UPPER PORTION               |
| B413     | X    | 1          | 7-9    | X    |            | WING 3-HORIZ.-F.F.-UPPER PORTION               |
| B414     | X    | 1          | 7-4    | X    |            | WING 3-HORIZ.-B.F.-UPPER PORTION               |
| B415     | X    | 1          | 5-2    | X    |            | WING 3-HORIZ.-F.F.-UPPER PORTION               |
| B416     | X    | 1          | 4-9    | X    |            | WING 3-HORIZ.-B.F.-UPPER PORTION               |
| B417     | X    | 1          | 10-7   | X    |            | WING 3-TOP-VERT.-F.F.-UPPER PORTION            |
| B418     | X    | 1          | 10-10  | X    |            | WING 3-TOP-VERT.-B.F.-UPPER PORTION            |
| B419     | X    | 16         | 5-5    | X    |            | WINGS 3&4-TOP-VERT.-F.F.&B.F.-UPPER PORTION    |
| B420     | X    | 1          | 1-9    |      |            | WING 3-TOP-HORIZ.-B.F.-UPPER PORTION           |
| B421     | X    | 1          | 3-0    | X    |            | WING 3-TOP-HORIZ.-F.F.-UPPER PORTION           |
| B422     | X    | 22         | 8-6    | X    | X          | WING 4-VERT.-F.F. & B.F.-UNDER SLOPED PORTION  |
| B423     | X    | 1          | 12-11  | X    |            | WING 4-HORIZ.-F.F.-UPPER PORTION               |
| B424     | X    | 1          | 10-2   | X    |            | WING 4-HORIZ.-B.F.-UPPER PORTION               |
| B425     | X    | 1          | 10-4   | X    |            | WING 4-HORIZ.-F.F.-UPPER PORTION               |
| B426     | X    | 1          | 7-7    | X    |            | WING 4-HORIZ.-B.F.-UPPER PORTION               |
| B427     | X    | 1          | 7-9    | X    |            | WING 4-HORIZ.-F.F.-UPPER PORTION               |
| B428     | X    | 1          | 5-0    | X    |            | WING 4-HORIZ.-B.F.-UPPER PORTION               |
| B429     | X    | 1          | 10-5   | X    |            | WING 4-TOP-VERT.-F.F.-UPPER PORTION            |
| B430     | X    | 1          | 12-2   | X    |            | WING 4-TOP-VERT.-B.F.-UPPER PORTION            |
| B431     | X    | 1          | 5-7    | X    |            | WING 4-TOP-HORIZ.-F.F.-UPPER PORTION           |
| B432     | X    | 1          | 2-0    |      |            | WING 4-TOP-HORIZ.-B.F.-UPPER PORTION           |

NOTE:  
THE FIRST OR FIRST  
TWO DIGITS OF THE  
BAR MARK SIGNIFIES  
THE BAR SIZE.

## BAR SERIES TABLE

| MARK | NO. REQ'D.             | TOTAL BAR LENGTH |
|------|------------------------|------------------|
| B407 | 2 SERIES<br>OF 11 BARS | 7'-5" TO 9'-7"   |
| B422 | 2 SERIES<br>OF 11 BARS | 7'-5" TO 9'-7"   |

BUNDLE AND TAG EACH SERIES SEPARATELY.

(A03) OPTIONAL CONST. JOINT: KEYWAY FORMED BY  
BEVELED 2" x 6", (18" R.M.W. @ B.F. & 3/4"  
"V" GROOVE @ F.F. IF JOINT IS USED).

(A06) SUPPORT ABUTMENT ON HP 10 x 42 STEEL PILING,  
ESTIMATED 55 FEET LONG WITH A REQUIRED DRIVING  
RESISTANCE OF 155 TONS PER PILE.

(A15) PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5%  
MIN. TO SUITABLE DRAINAGE. RODENT SCREEN REQUIRED.

(A17) 1/2" FILLER (INCLUDED IN WING LENGTH): SEAL  
ALL EXPOSED HORIZ. & VERT. SURFACES OF 1/2"  
FILLER WITH NON-STAINING, GRAY, NON-BITUMINOUS  
JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW  
SURFACE OF CONCRETE).

(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING  
SEAL ALL HORIZ. & VERT. JOINTS AT BACKFACE.

| NO. | DATE | REVISION | BY |
|-----|------|----------|----|
|-----|------|----------|----|

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION  
STRUCTURES DESIGN SECTION

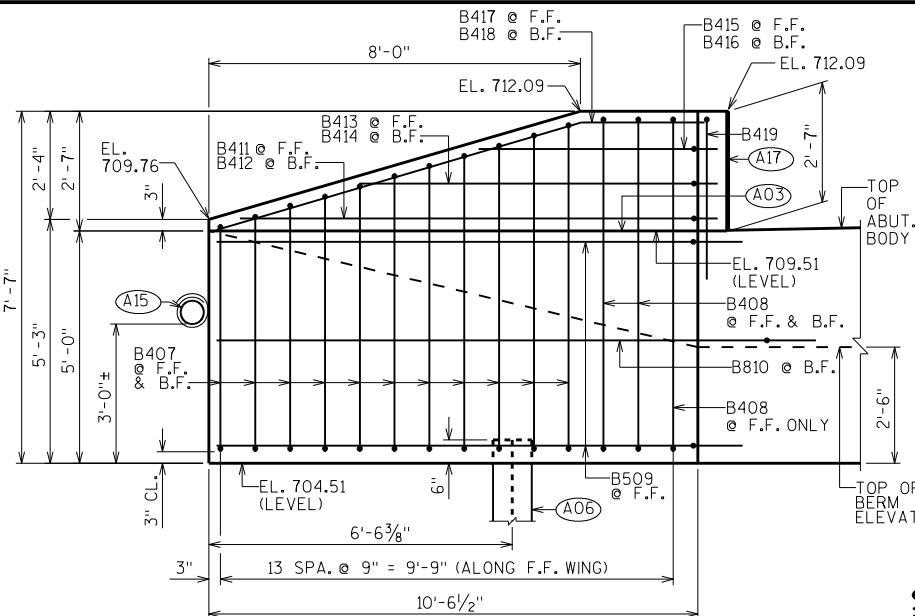
STRUCTURE B-12-79

DRAWN BY JPH PLANS CKD. MSC

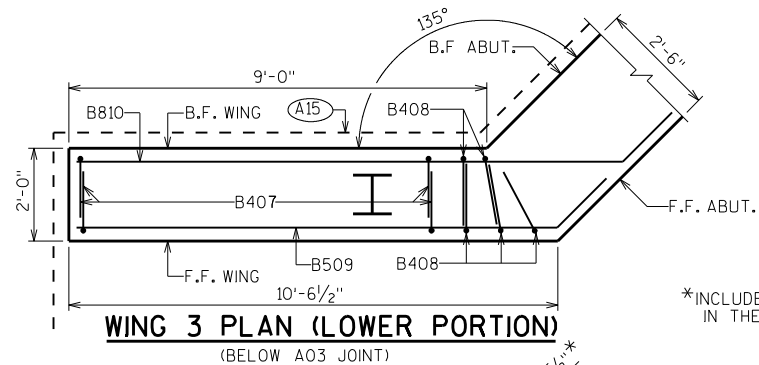
NORTH ABUTMENT  
DETAILS

SHEET 7

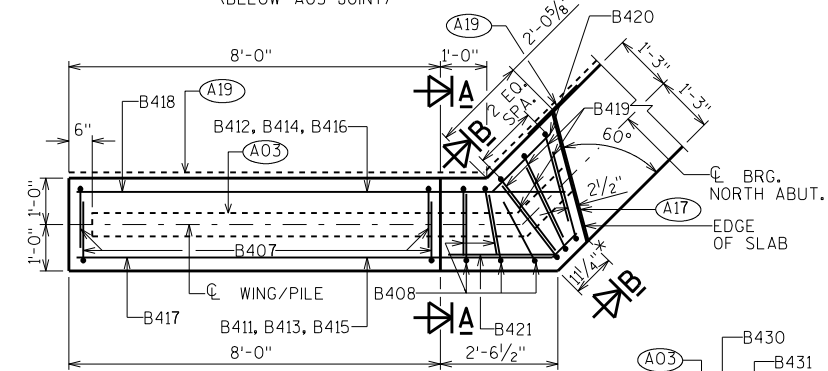
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WING 3 ELEVATION LOOKING AT F.F. WING



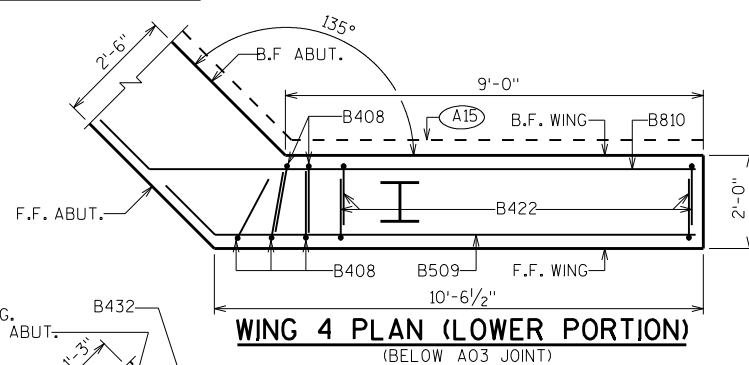
WING 3 PLAN (LOWER PORTION)  
(BELOW A03 JOINT)



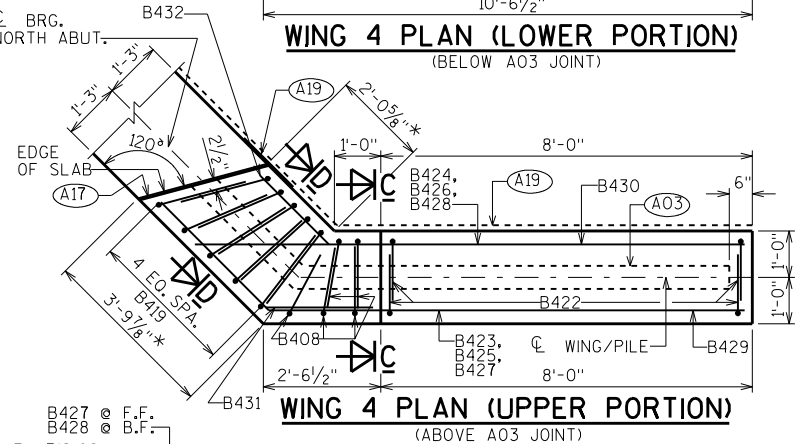
WING 3 PLAN (UPPER PORTION)  
(ABOVE A03 JOINT)

SECTION THRU WING (A-A)

SECTION THRU WING/BODY (B-B)



WING 4 PLAN (LOWER PORTION)  
(BELOW A03 JOINT)



WING 4 PLAN (UPPER PORTION)  
(ABOVE A03 JOINT)

SECTION THRU WING/BODY (D-D)

WING 4 ELEVATION LOOKING AT F.F. WING

B503

B407, B408, B422

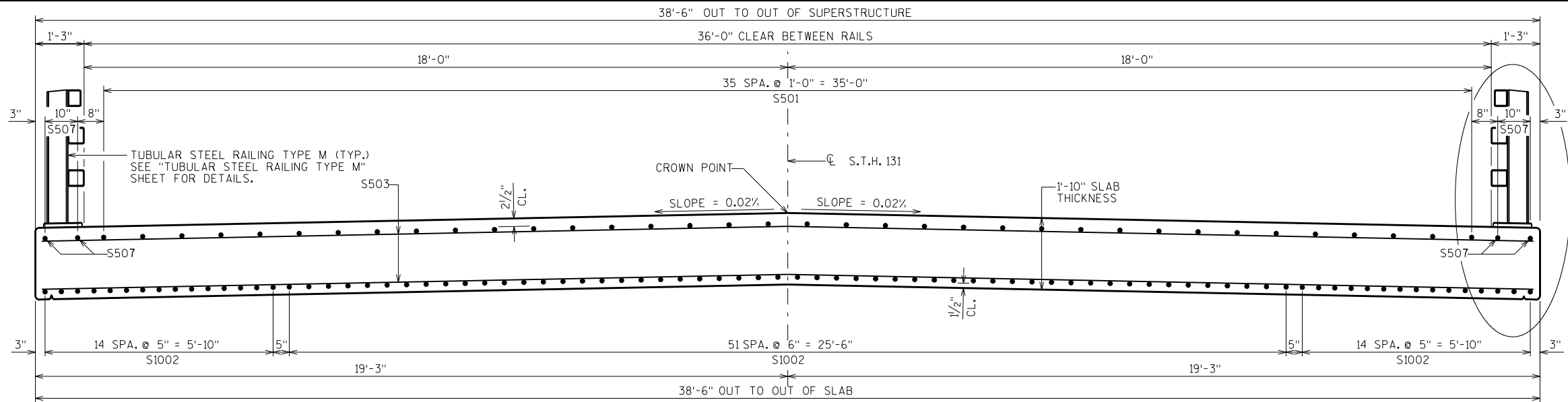
B419

B405

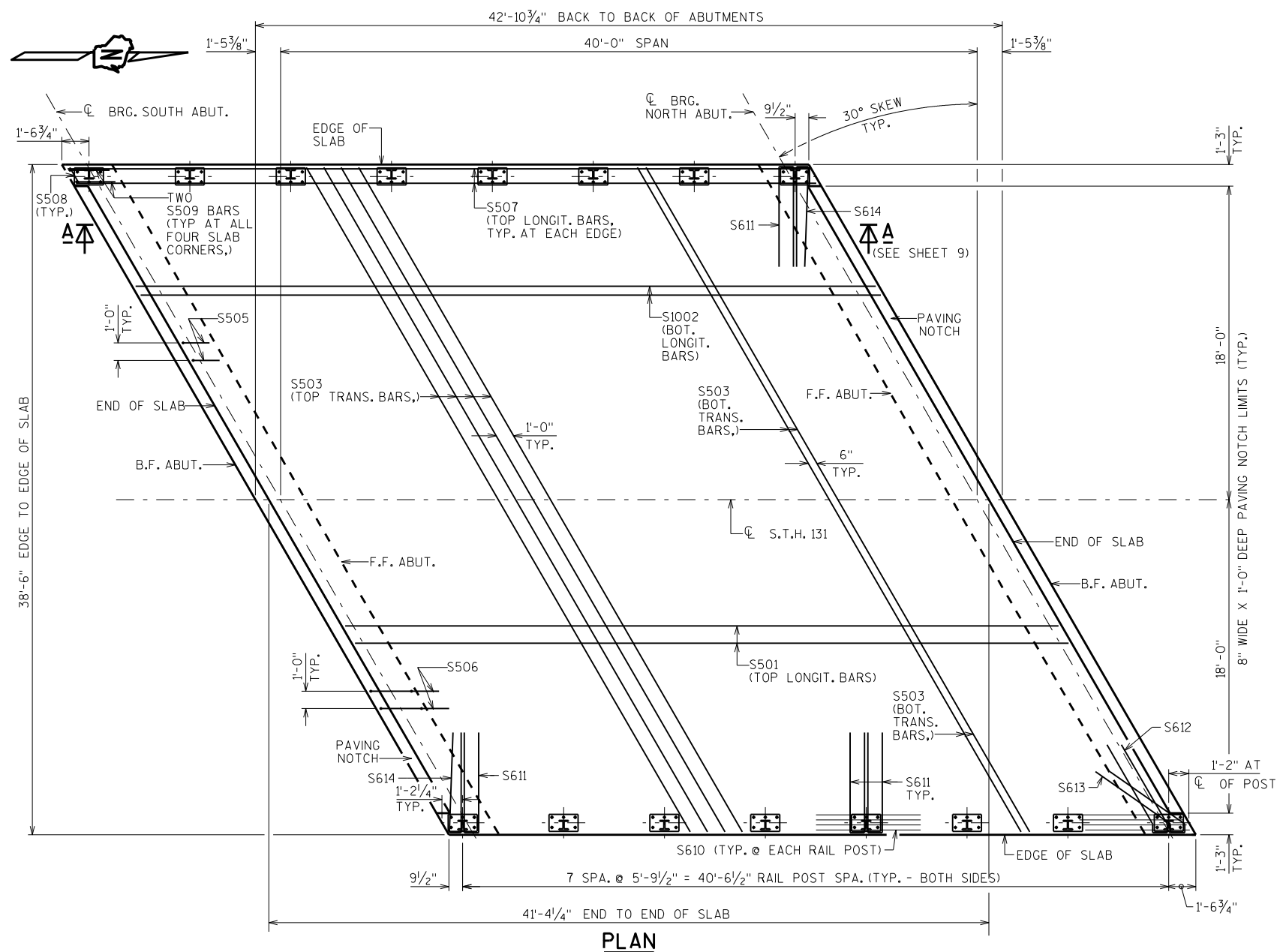
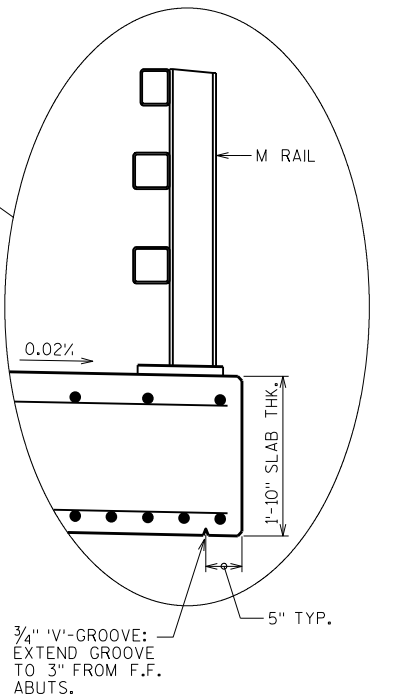
B504

B429, B430

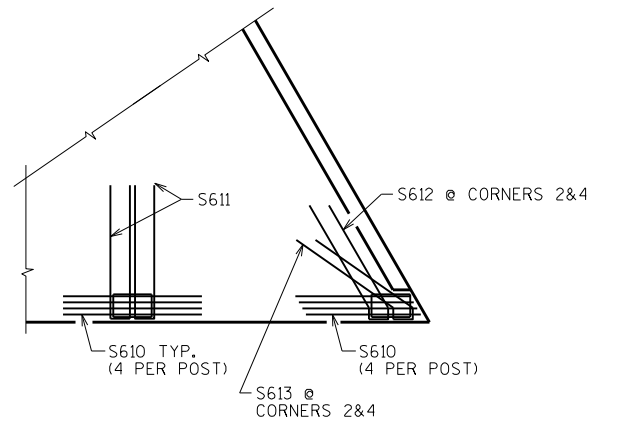
B801, B509, B810, B411, B412, B413, B414, B415, B416  
B421, B423, B424, B425, B426, B427, B428, B431



CROSS SECTION THRU ROADWAY NORTH



PLAN

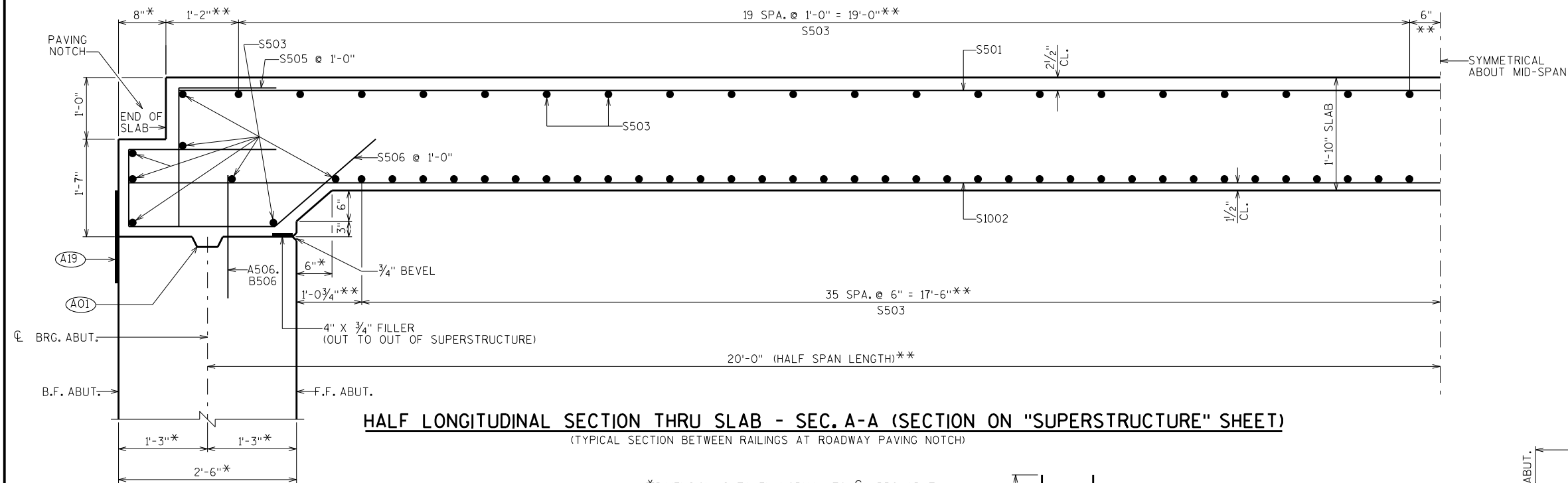
SHOWING POST ANCHORAGE REINF.  
(SEE SHEET 10 FOR LAYOUT DETAIL)

## GENERAL NOTES

CAMBER SPAN AS SHOWN ON THE "SUPERSTRUCTURE DETAILS" SHEET TO PROVIDE FOR DEADLOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

SLAB THICKNESS DIMENSIONS ARE MINIMUM. ANY TOLERANCES NECESSARY TO CORRECT CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

| NO.   | DATE | REVISION        | BY |
|---|------|-----------------|----|
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION<br>STRUCTURES DESIGN SECTION |      |                 |    |
| STRUCTURE B-12-79   |      |                 |    |
| DRAWN BY JPH  |      | PLANS CK'D. DJK |    |
| SUPERSTRUCTURE  |      | SHEET 8         |    |



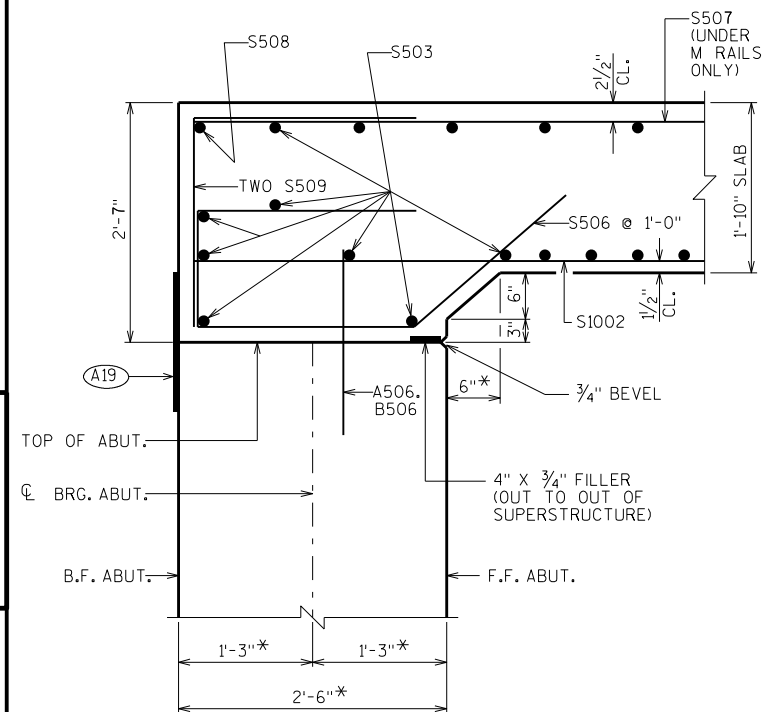
### HALF LONGITUDINAL SECTION THRU SLAB - SEC. A-A (SECTION ON "SUPERSTRUCTURE" SHEET)

(TYPICAL SECTION BETWEEN RAILINGS AT ROADWAY PAVING NOTCH)

\*DIMENSION IS TAKEN NORMAL TO  $\phi$  BRG. ABUT.\*\*DIMENSION IS TAKEN PARALLEL TO  $\phi$  S.T.H. 131

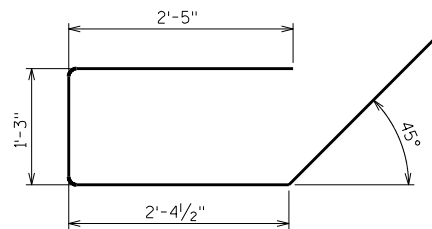
(A01) CONSTRUCTION JOINT: KEYWAY FORMED BY A BEVELED 2 x 6.

(A19) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. &amp; VERT. JOINTS AT BACKFACE.

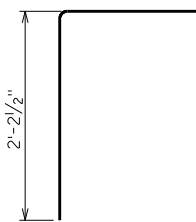


### PART LONGITUDINAL SECTION THRU SLAB

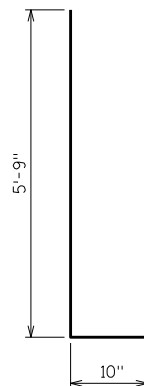
(TYPICAL CORNER SECTION BETWEEN PAVING NOTCH &amp; EDGE OF SLAB)



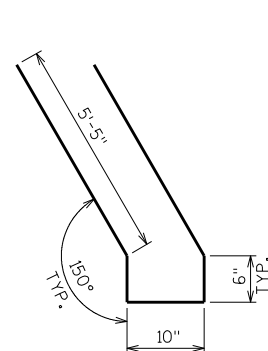
S506



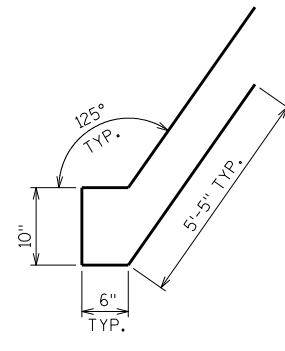
S505, S509



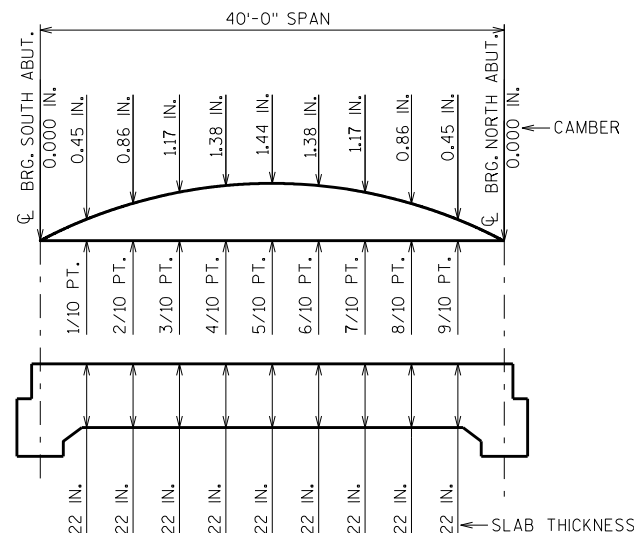
S611



S612



S613



### CAMBER AND SLAB THICKNESS DIAGRAM

CAMBER IS BASED ON 3 TIMES DEAD LOAD DEFLECTIONS. CAMBER SPANS AS SHOWN TO PROVIDE FOR DEADLOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

### BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

| BAR MARK | COAT | NO. REQ'D. | LENGTH | BENT | BAR SERIES | LOCATION   |
|----------|------|------------|--------|------|------------|--|
| S501     | X    | 38         | 40-11  |      |            | SLAB-TOP-HORIZ.-LONGIT.-BTWN. M-RAILS              |
| S1002    | X    | 82         | 42-6   |      |            | SLAB-BOT.-HORIZ.-LONGIT.                           |
| S503     | X    | 127        | 44-0   |      |            | SLAB-TOP & BOT.-HORIZ.-TRANS.                      |
| S504     | X    | NOT        | USED   |      |            |  |
| S505     | X    | 74         | 3-8    | X    |            | SLAB/HAUNCH-VERT.-BTWN. M-RAILS                    |
| S506     | X    | 78         | 7-11   | X    |            | SLAB/HAUNCH - BOT. - VERT.                         |
| S507     | X    | 4          | 42-6   |      |            | SLAB-TOP-HORIZ.-LONGIT.-UNDER M-RAILS              |
| S508     | X    | 4          | 1-1    |      |            | SLAB-TOP-HORIZ.-TRANS.-AT ALL 4 CORNERS            |
| S509     | X    | 8          | 4-6    | X    |            | SLAB/HAUNCH-VERT.-AT ALL 4 CORNERS                 |
| S610     | X    | 64         | 5-8    |      |            | SLAB - HORIZ.(BELOW RAIL POSTS)                    |
| S611     | X    | 26         | 12-0   | X    |            | SLAB - TRANSVERSE (BELOW RAIL POSTS)               |
| S612     | X    | 2          | 12-0   | X    |            | SLAB - TRANSVERSE (BELOW RAIL POSTS @ CORNERS 2&4) |
| S613     | X    | 2          | 12-0   | X    |            | SLAB - TRANSVERSE (BELOW RAIL POSTS @ CORNERS 2&4) |
| S614     | X    | 2          | 12-0   | X    |            | SLAB - TRANSVERSE (BELOW RAIL POSTS @ CORNERS 1&3) |

TO DETERMINE FALSEWORK ELEVATION AT EDGE OF SLAB, CROWN OR CENTERLINE FOLLOW THIS PROCEDURE:

TOP OF SLAB ELEVATION AT FINAL GRADE  
 LESS SLAB THICKNESS  
 PLUS CAMBER  
 PLUS FORM SETTLEMENT/DEFLECTION DUE TO PLACEMENT OF SLAB CONCRETE (TO BE COMPUTED BY THE CONTRACTOR)  
 EQUALS TOP OF SLAB FALSEWORK ELEVATION.

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE  $\phi$  OF ABUTMENTS, THE  $\phi$  OF PIERS AND AT 5/10 PTS. TO VERIFY CAMBER. TAKE ELEVATIONS ALONG GUTTER LINES AND CROWN OR  $\phi$ .

### TOP OF SLAB ELEVATIONS

| SPAN              | $\phi$ BRG. S. ABUT. | MID-SPAN | $\phi$ BRG. N. ABUT. |
|-------------------|----------------------|----------|----------------------|
| LEFT E.O.S.       | 712.09               | 712.09   | 712.09               |
| $\phi$ S.T.H. 131 | 712.45               | 712.45   | 712.45               |
| RIGHT E.O.S.      | 712.09               | 712.09   | 712.09               |

E.O.S. = EDGE OF SLAB

| NO.   | DATE | REVISION       | BY      |
|---|------|----------------|---------|
|   |      |                |         |
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION<br>STRUCTURES DESIGN SECTION |      |                |         |
| STRUCTURE B-12-79   |      |                |         |
| DRAWN BY JPH  |      | PLANS CKD. DJK |         |
| SUPERSTRUCTURE DETAILS  |      |                | SHEET 9 |



## LEGEND

- ① W6 x 25 WITH 1/8" x 1/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" x 11 3/4" x 1'-8" WITH 1 5/8" x 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- ③ ASTM A449 - 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 3/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/16" x 1 5/8" x 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION.)
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5. 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" φ A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/16" x 1 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 5/16" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ 7/8" DIA. x 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- ⑬ 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQ'D. AT THREE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- ⑮ 1" φ HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER AND LOCK WASHER (4 REQ'D.). 4 HOLES IN TUBES.

## GENERAL NOTES

- BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-12-79" WHICH INCLUDES ALL ITEMS SHOWN.
- RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
- THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
- RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
- ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
- WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
- FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
- POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
- ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY SSPC SPECIFICATIONS.
- WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH APPROVED TIE COAT AND TOP COAT.
- THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).
- PLACE FIRST BOTTOM LONGITUDINAL BAR CLEAR OF DRIP GROOVE.

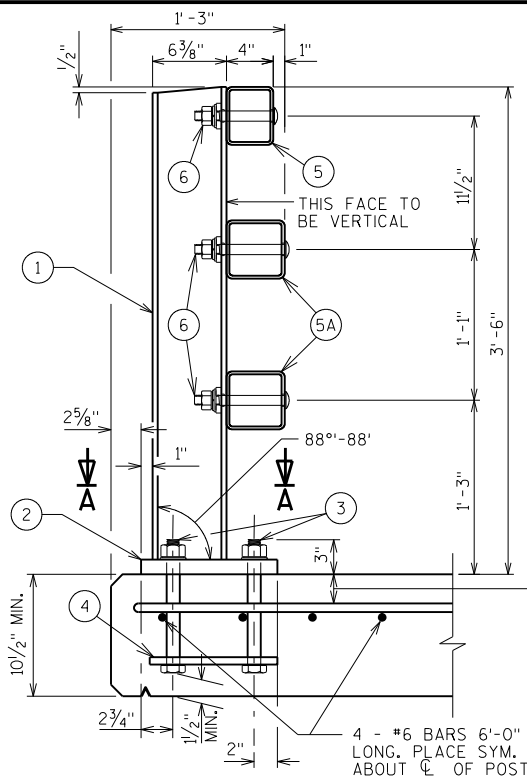
▲ TIE TO TOP MAT OF STEEL.

\* FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTER ANCHOR PLATE IS IN POSITION IF REQ'D. FOR CONSTRUCTIBILITY.

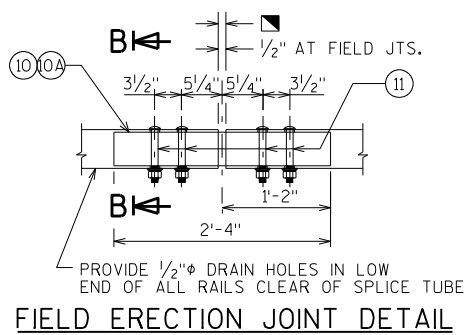
■ RDWY. OPENING OR 2 1/2" MIN. FOR STRIP SEAL EXP. JOINT &amp; 1/2" OPENING FOR A1 ABUTMENT.

| NO.   | DATE | REVISION | BY             |
|---|------|----------|----------------|
| STATE OF WISCONSIN<br>DEPARTMENT OF TRANSPORTATION<br>STRUCTURES DESIGN SECTION |      |          |                |
| STRUCTURE   |      | B-12-79  |                |
| DRAWN BY  |      | JPH      | PLANS CKD. DJK |
| TUBULAR STEEL<br>RAILING TYPE "M"   |      | SHEET 10 |                |

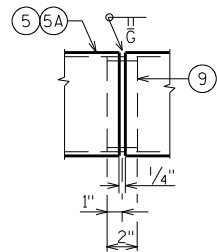
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SECTION THRU RAILING ON SLAB



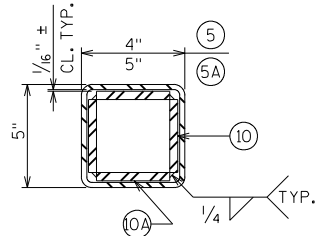
FIELD ERECTION JOINT DETAIL



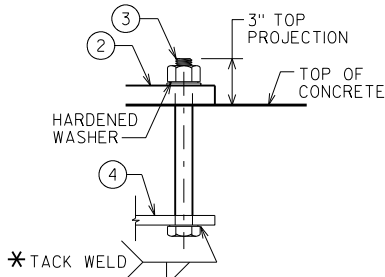
SHOP RAIL SPLICE DETAIL

LOCATION MUST BE SHOWN ON SHOP DRAWINGS

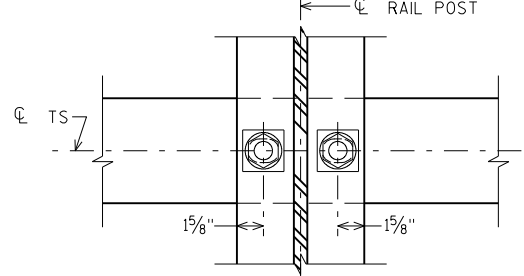
2 1/2" FOR SLABS ON GIRDERS; FOR OTHER STRUCTURES, PLACE BELOW TOP MAT SLAB REINFORCEMENT.



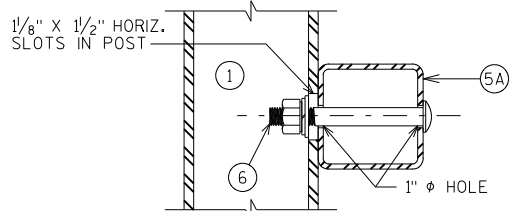
SECTION B-B



ANCHOR BOLTS



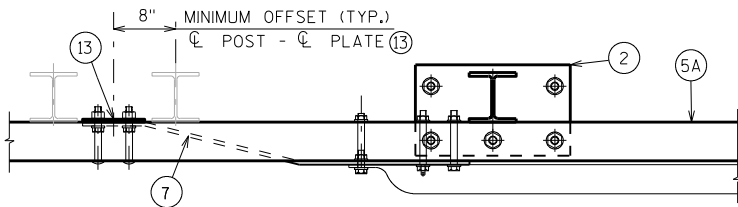
SECTION THRU POST WEB



SECTION THRU RAIL

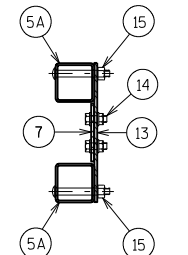
NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

TYPICAL RAIL TO POST CONNECTIONS

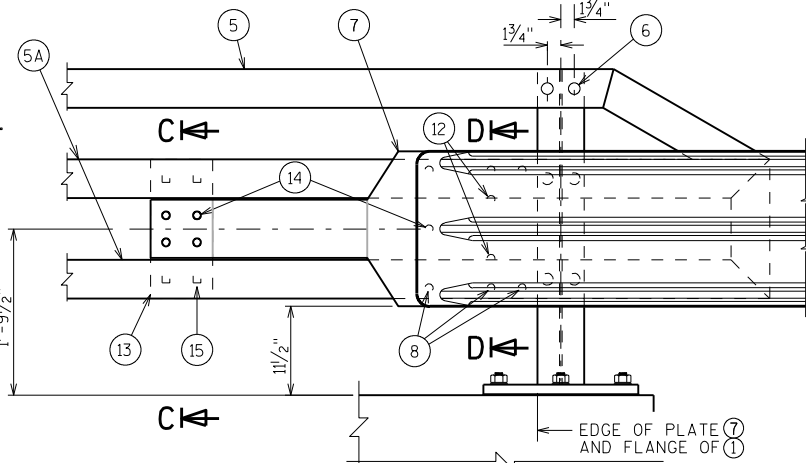


TOP VIEW AT END POST

THREE BEAM RAIL ATTACHMENT

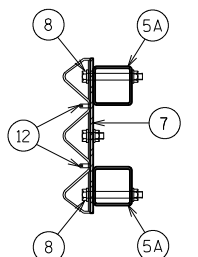


SECTION C-C

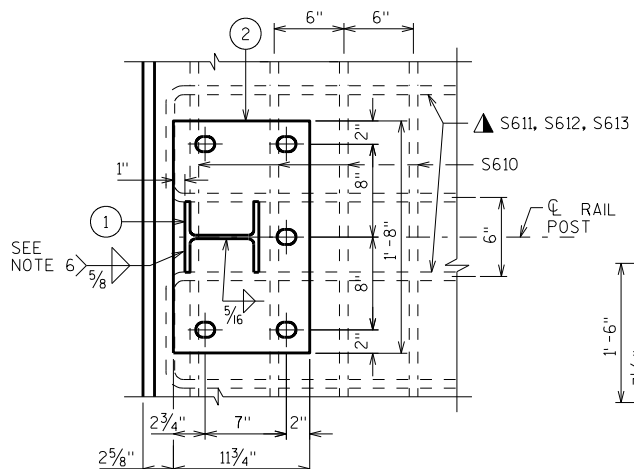


DETAIL AT END POST

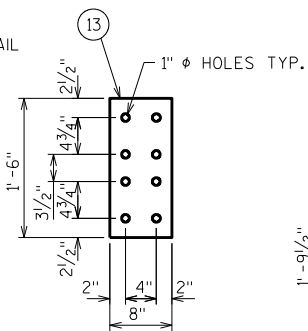
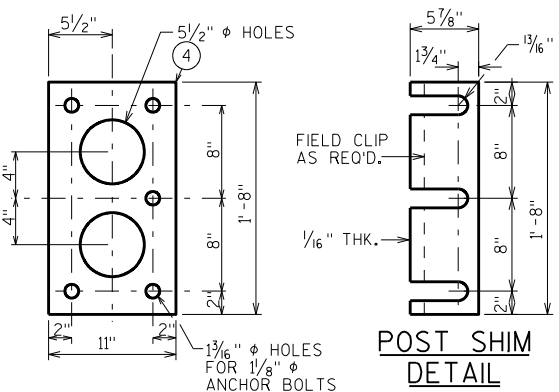
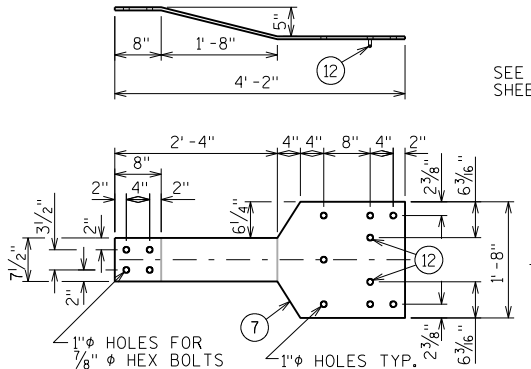
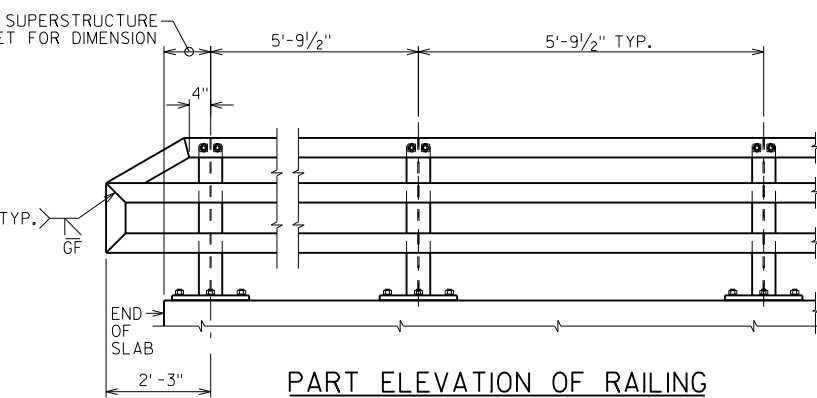
THREE BEAM RAIL ATTACHMENT



SECTION D-D

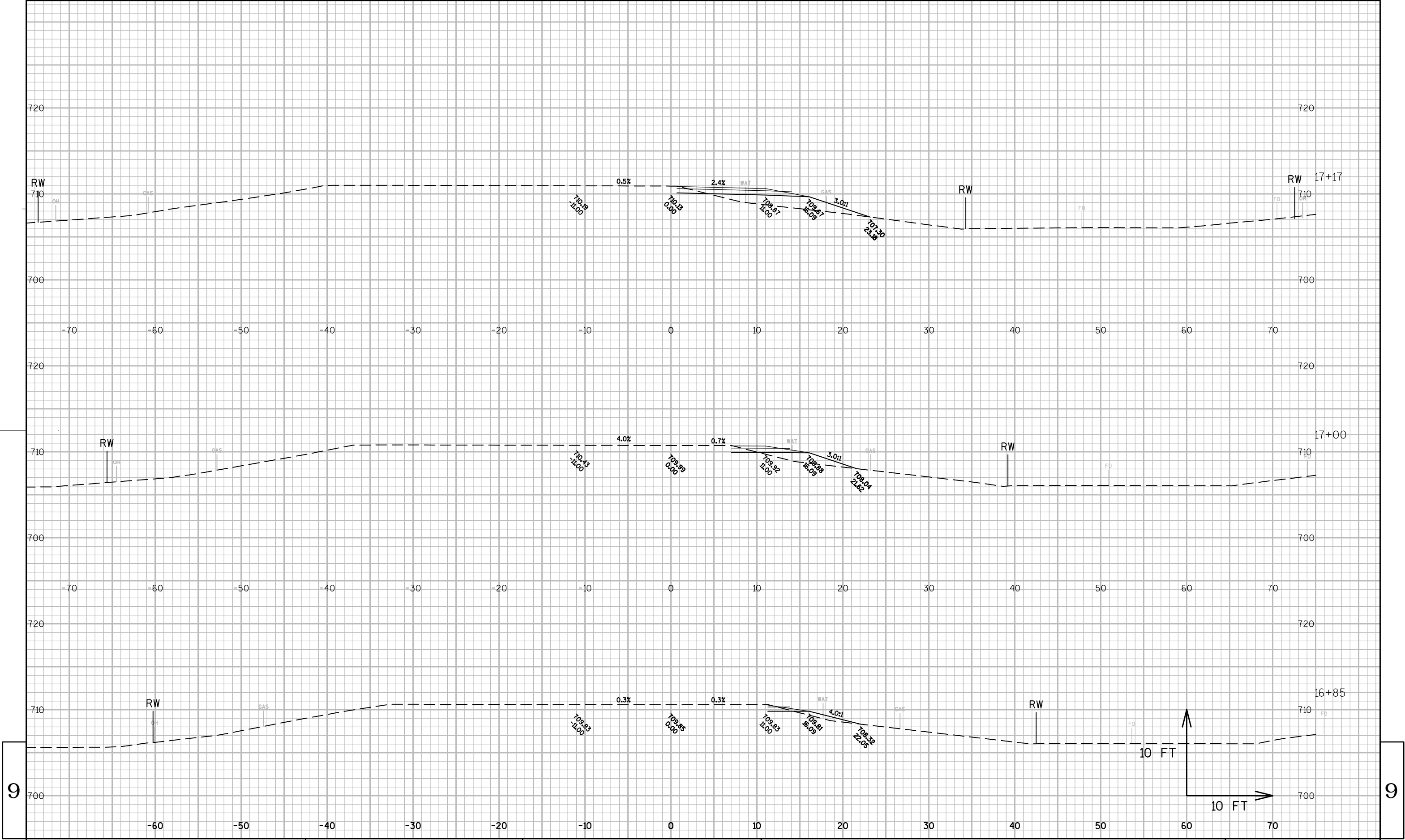


SECTION A-A

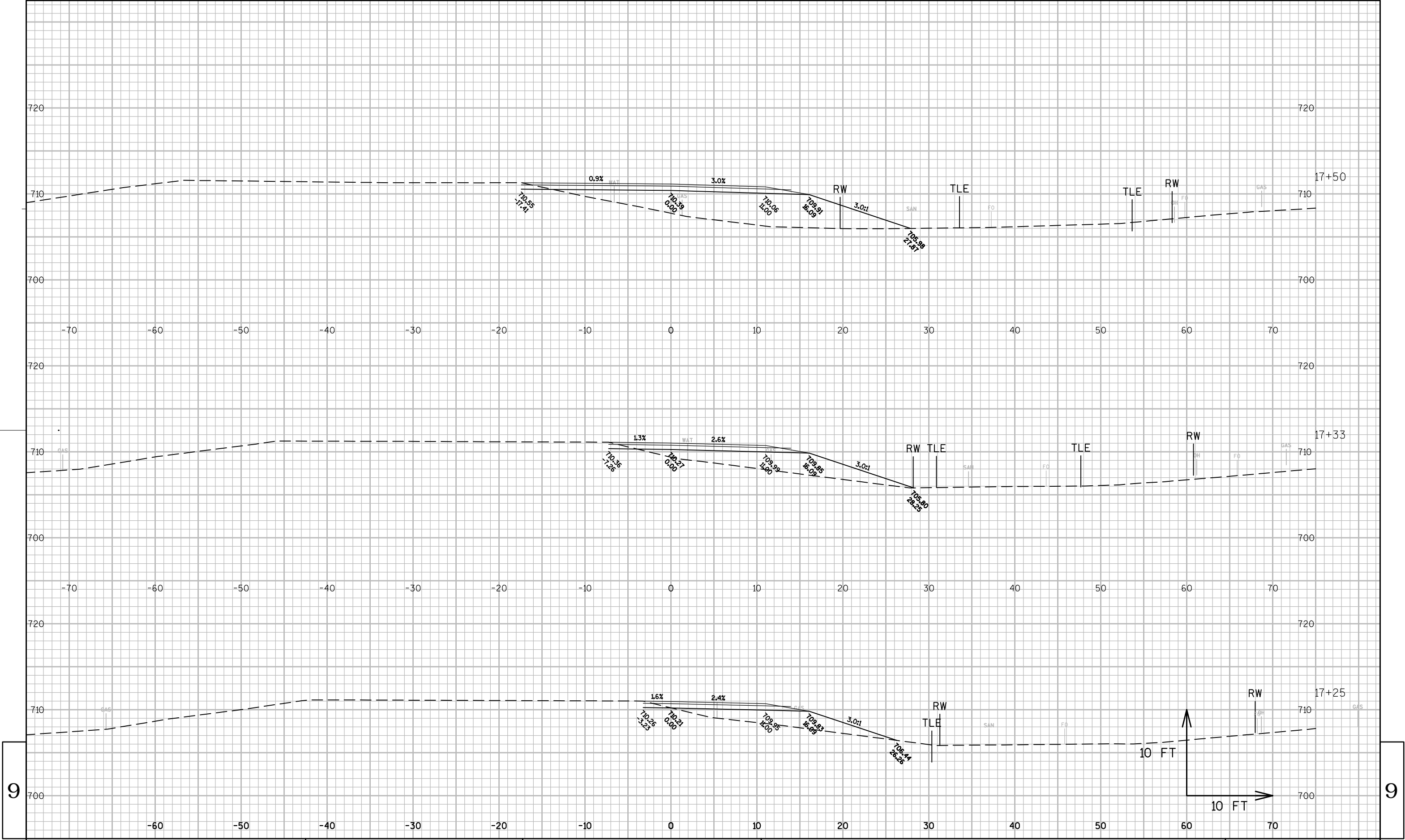
ANCHOR PLATE  
AT BEAM GUARD ATTACHMENTANCHOR PLATE  
AT RAIL TO SLAB CONNECTIONBACK-UP PLATE DETAIL  
AT BEAM GUARD ATTACHMENT

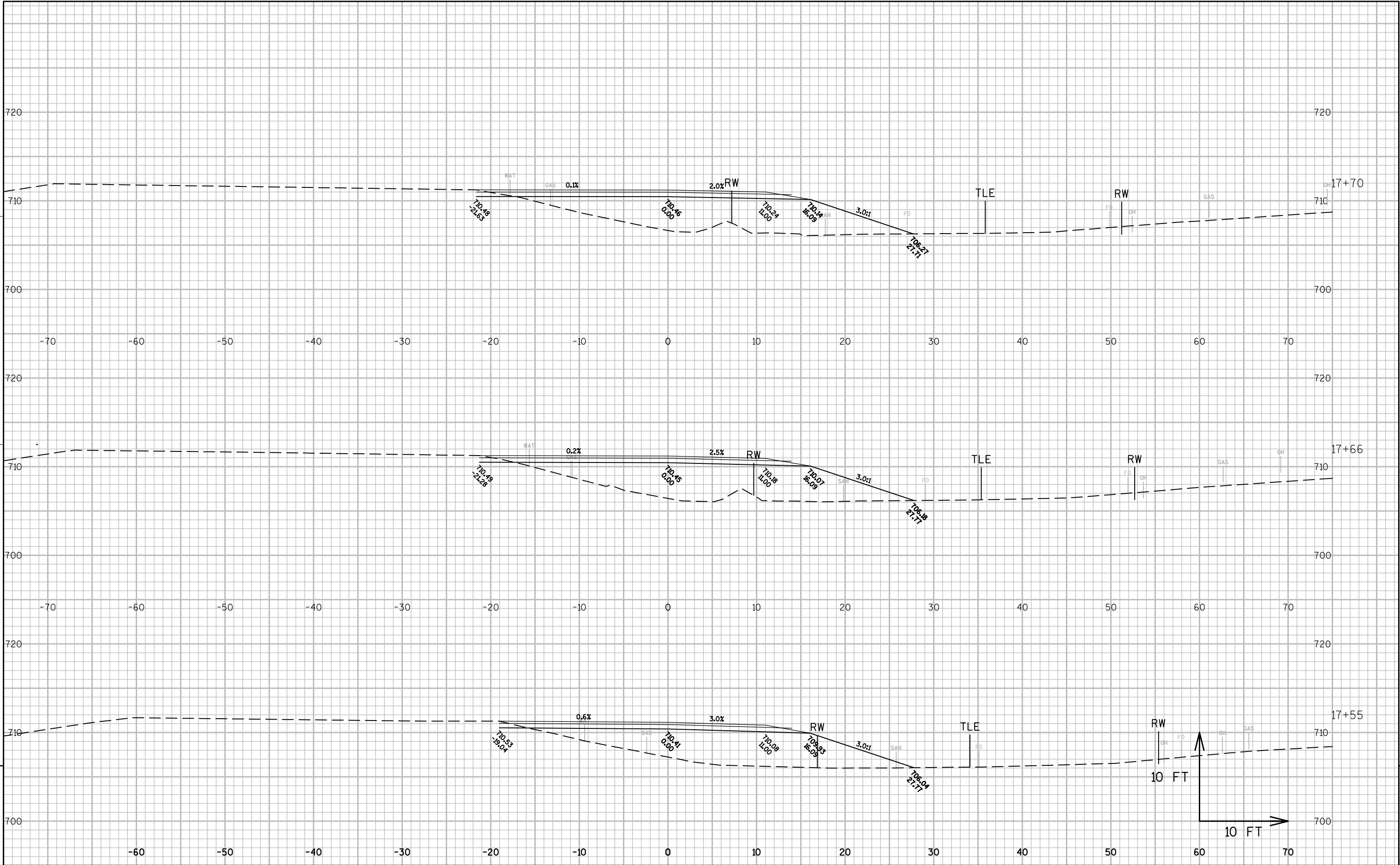
PART ELEVATION OF RAILING

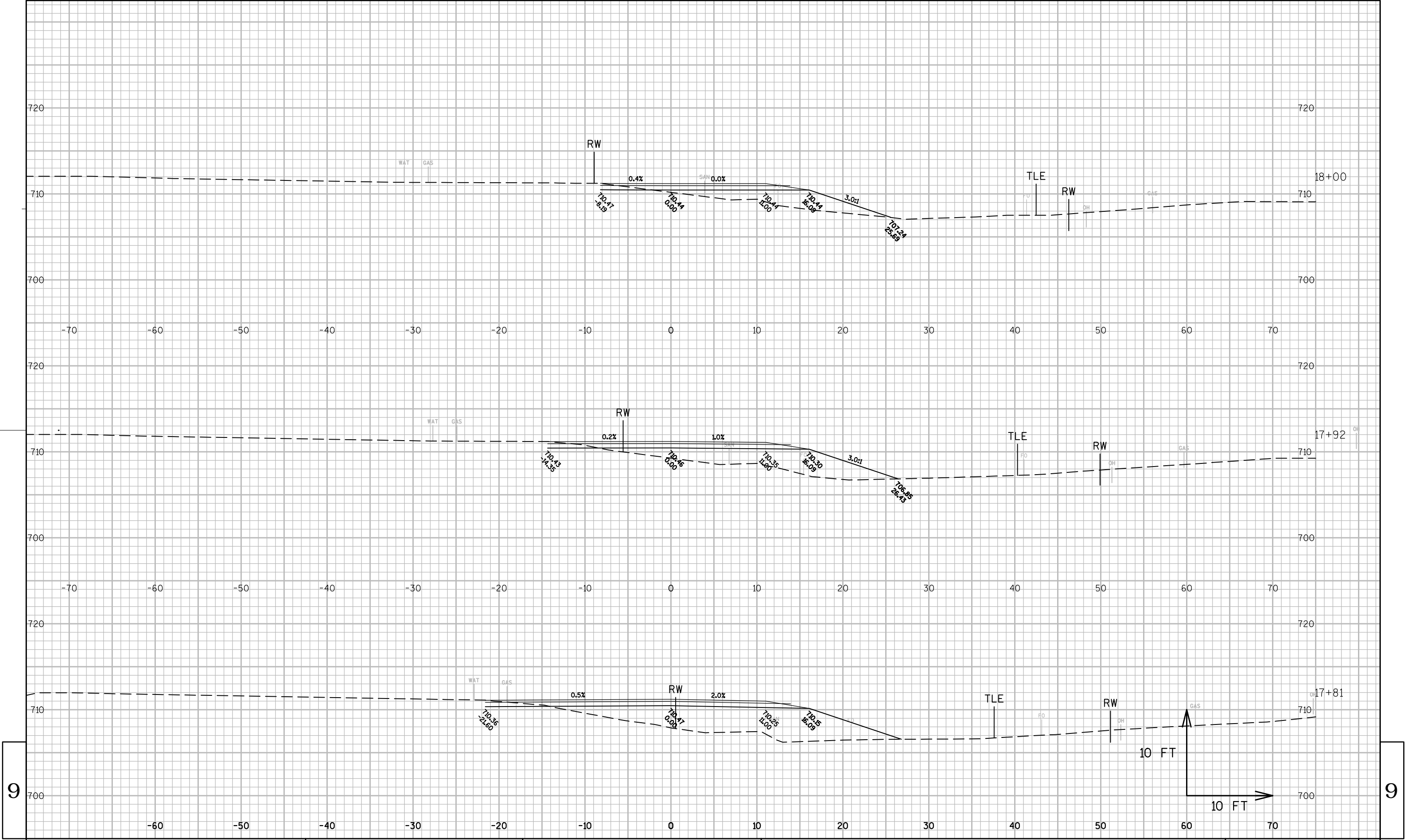
| Division                       | From/To Station  | Location         | Common<br>Excavation<br>(1)  | (item #<br>205.0100)     | Salvaged/Un<br>usable<br>Pavement<br>Material (4) | Available<br>Material (5) | Unexpanded<br>Fill | Expanded Fill<br>(13) | Mass<br>Ordinate +/-<br>(14) | Waste | Borrow           | Comment: |
|--------------------------------|--|------------------|--|--------------------------|---|---------------------------|--------------------|-----------------------|------------------------------|-------|------------------|----------|
|                                |  |                  | Cut (2)  | EBS<br>Excavation<br>(3) |   |                           |                    | Factor<br>1.25        |                              |       |                  |          |
| Division 1                     |  |                  |  |                          |   |                           |                    |                       |                              |       | (item #208.0100) |          |
| EWKDetail- DelamaterCreek.xml  | 10+30 'DC' / 14+65'DC'   |                  | 730  | 0                        | 0   | 730                       | 228                | 285                   | 445                          | 445   | 0                |          |
| EWKDetail- STH131- ByPass.xml  | 18+85'BP' / 26+37'BP'  |                  | 50   | 0                        | 0   | 50                        | 1,586              | 1,983                 | -1,935                       | 0     | -1,935           |          |
| EWKDetail- STH131- ML.xml      | 115+00 /128+00   |                  | 1,875  | 0                        | 0   | 1,875                     | 1,294              | 1,618                 | 257                          | 257   | 0                |          |
| EWKDetail- ByPass- Removal.xml | 18+85'BP' / 26+37'BP'  |                  | 2,320  | 0                        | 0   | 2,320                     | 78                 | 97                    | 2,223                        | 2,223 | 0                |          |
| EWKDetail- Brockway.xml        | 9+05'B'/10+10'B'   |                  | 725  | 0                        | 0   | 725                       | 69                 | 87                    | 638                          | 638   | 0                |          |
| Division 1 Subtotal            |  |                  | 5,700  | 0                        | 0   | 5,700                     | 3,255              | 4,069                 | 1,629                        | 3,564 | -1,935           |          |
| Division 2 Subtotal            | Kickapoo River Bridge - STH 171  |                  | 95   | 0                        | 0   | 0                         | 0                  | 0                     | 0                            | 95    | 0                |          |
|                                |  |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
| Grand Total                    |  |                  | 5,795  | 0                        | 0   | 5,700                     | 3,255              | 4,069                 | 1,629                        | 3,659 | -1,935           |          |
|                                |  | Total Common Exc |  | 5,795                    |   |                           |                    |                       |                              |       |                  |          |
|                                | 1) Common Excavation is the sum of the Cut and EBS Excavation columns. Item number 205.0100  |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | 2) Salvaged/Unsuable Pavement Material is included in Cut.   |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | 3) EBS Excavation to be backfilled with Select Borrow material. Note: this is designers choice, can be backfilled with Borrow, or Cut as well.   |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | 4) Salvaged/Unusable Pavement Material   |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | 5) Available Material = Cut - Salvaged/Unusable Pavement Material  |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | 6) Marsh Excavation - to be backfilled with Select Borrow Material. Note: this is designers choice, can be backfilled with Borrow, or Cut as well. Item number 20505                         |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | 7) Rock Excavation item number 205.0200  |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | 8) Reduced Marsh in Fill - Excavated Marsh material is usable in Fills outside the 1:1 slope. Marsh in Fill Reduction factor = 0.6   |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | 9) Reduced EBS in Fill - Excavated EBS material is usable in Fills outside the 1:1 slope. EBS in Fill Reduction factor = 0.8   |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | 10) Expanded Marsh Backfill - This is to be filled with Select Borrow material. Marsh Backfill Factor = 1.5. Item number 208.1100  |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | 11) Expanded EBS Backfill - This is to be filled with Select Borrow material. EBS Backfill Factor = 1.3. Item number 208.1100  |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | 12) Expanded Rock - Factor = 1.1   |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | 13) Expanded Fill. Factor = 1.25   |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | Depending on selections:   |                  | <b>Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced Marsh - Reduced EBS) * Fill Factor</b> |                          |   |                           |                    |                       |                              |       |                  |          |
|                                |  | Or               | Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced EBS) * Fill Factor                        |                          |   |                           |                    |                       |                              |       |                  |          |
|                                |  | Or               | Expanded Fill = (Unexpanded Fill - Rock* Rock Factor - Reduced Marsh) * Fill Factor                      |                          |   |                           |                    |                       |                              |       |                  |          |
|                                |  | Or               | Expanded Fill = (Unexpanded Fill - Rock* Rock Factor) * Fill Factor                                      |                          |   |                           |                    |                       |                              |       |                  |          |
|                                | 14) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division. |                  |  |                          |   |                           |                    |                       |                              |       |                  |          |

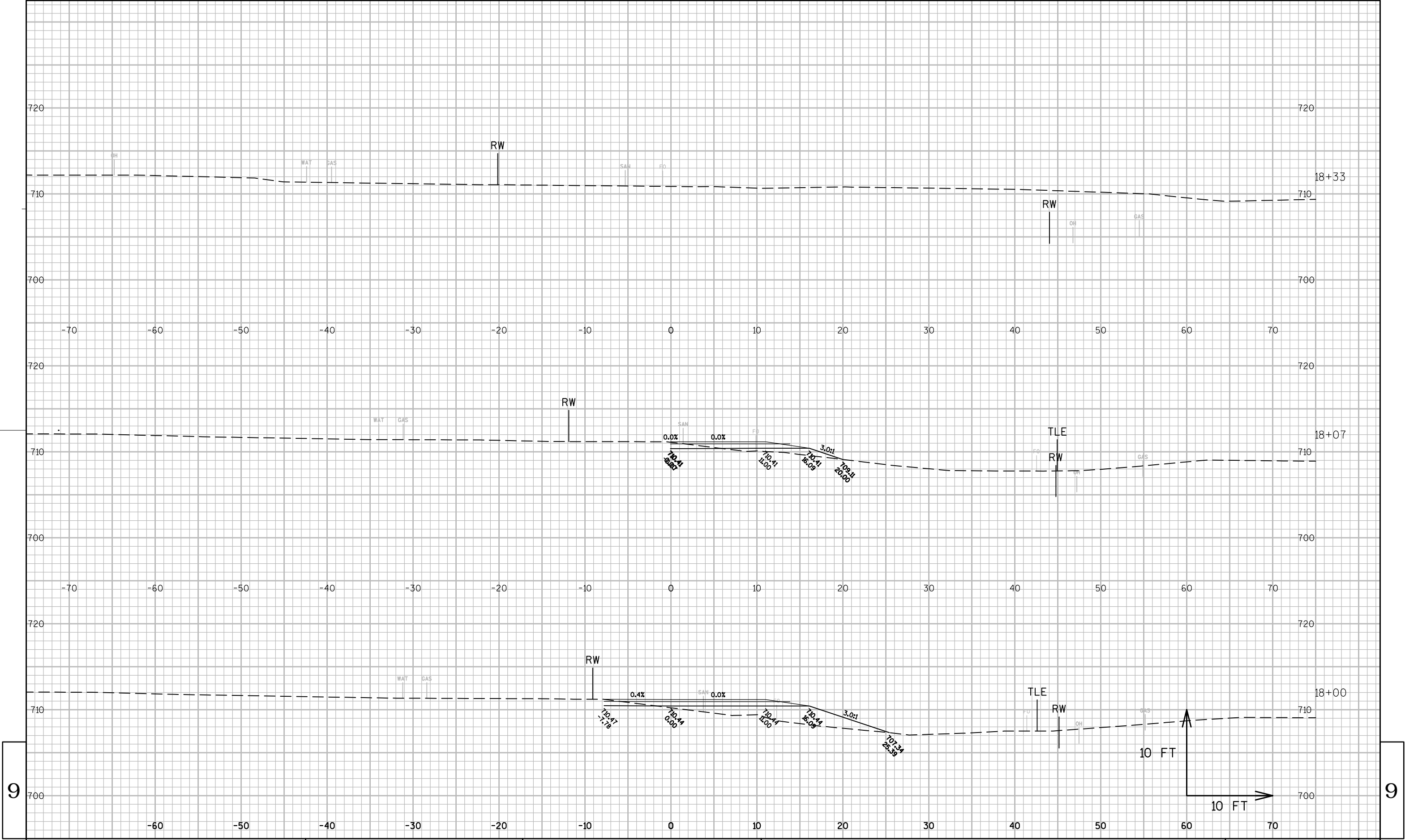






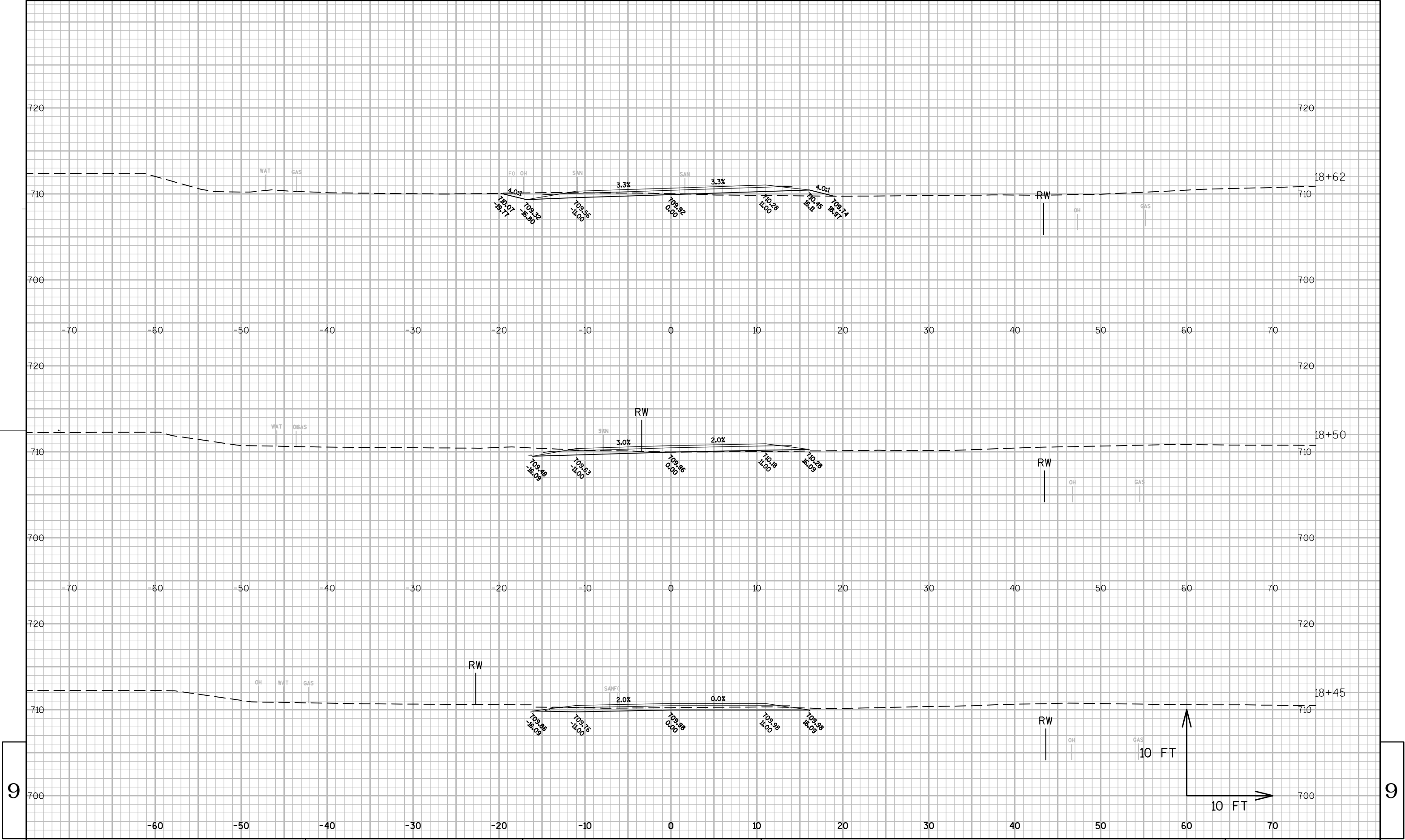






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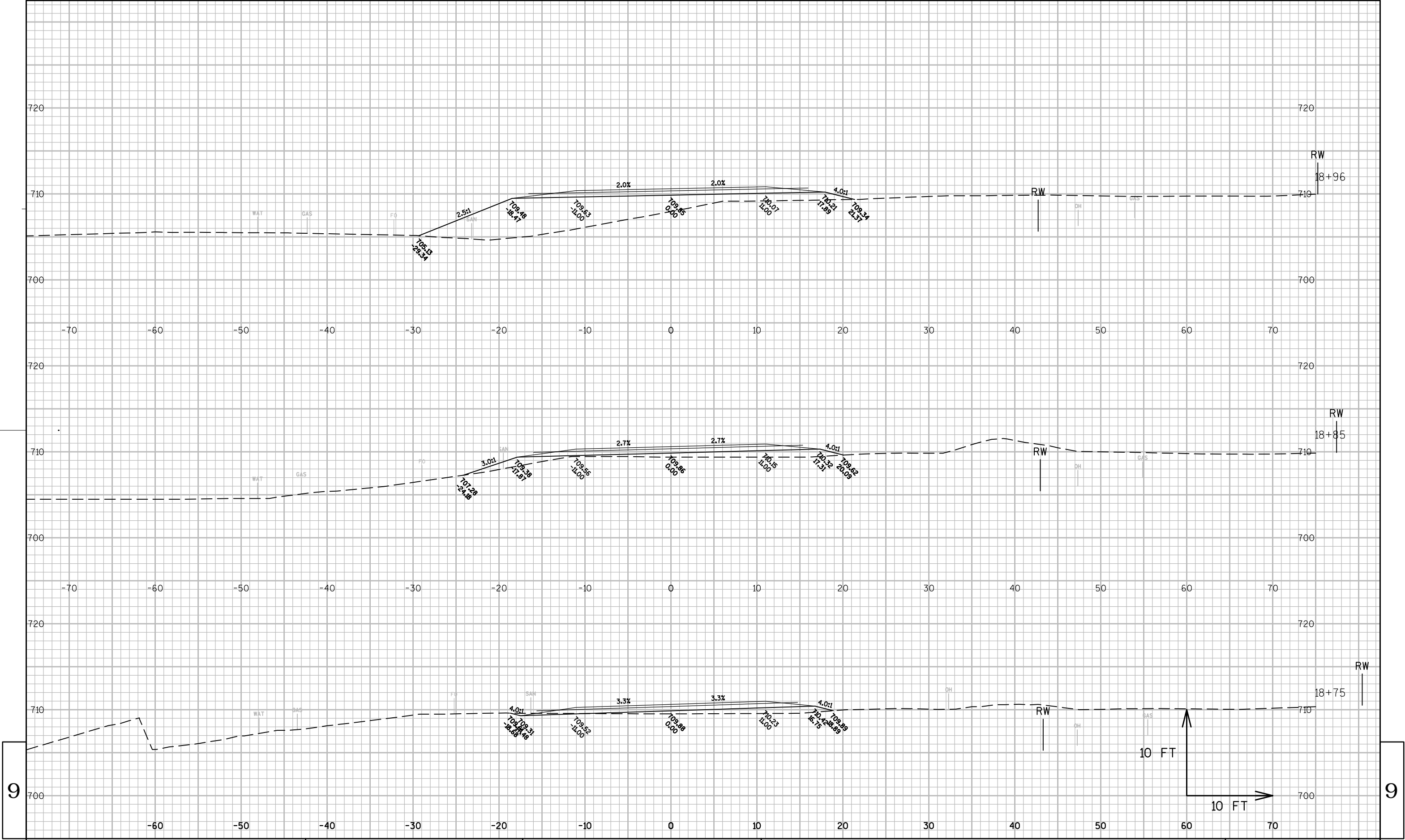
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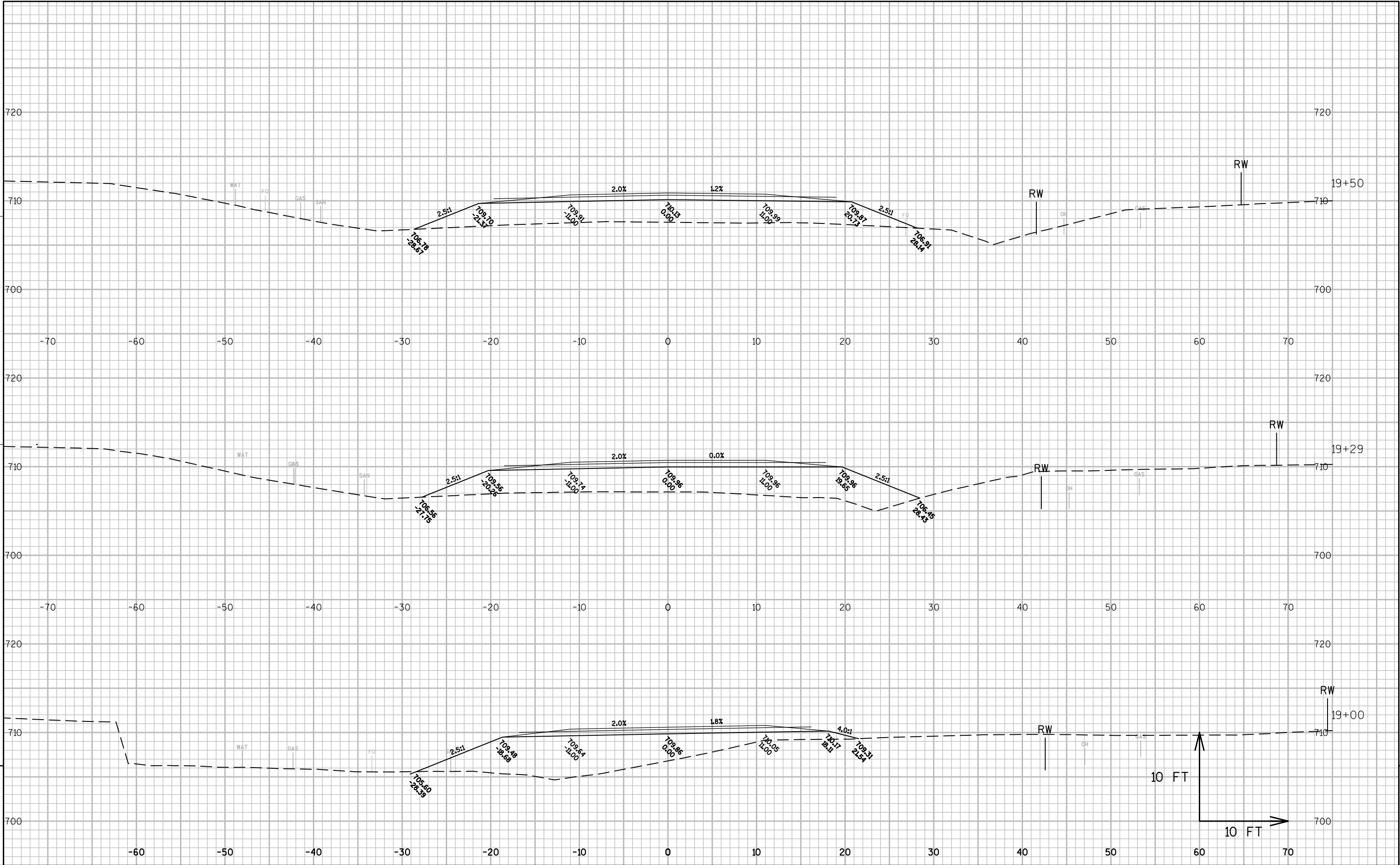


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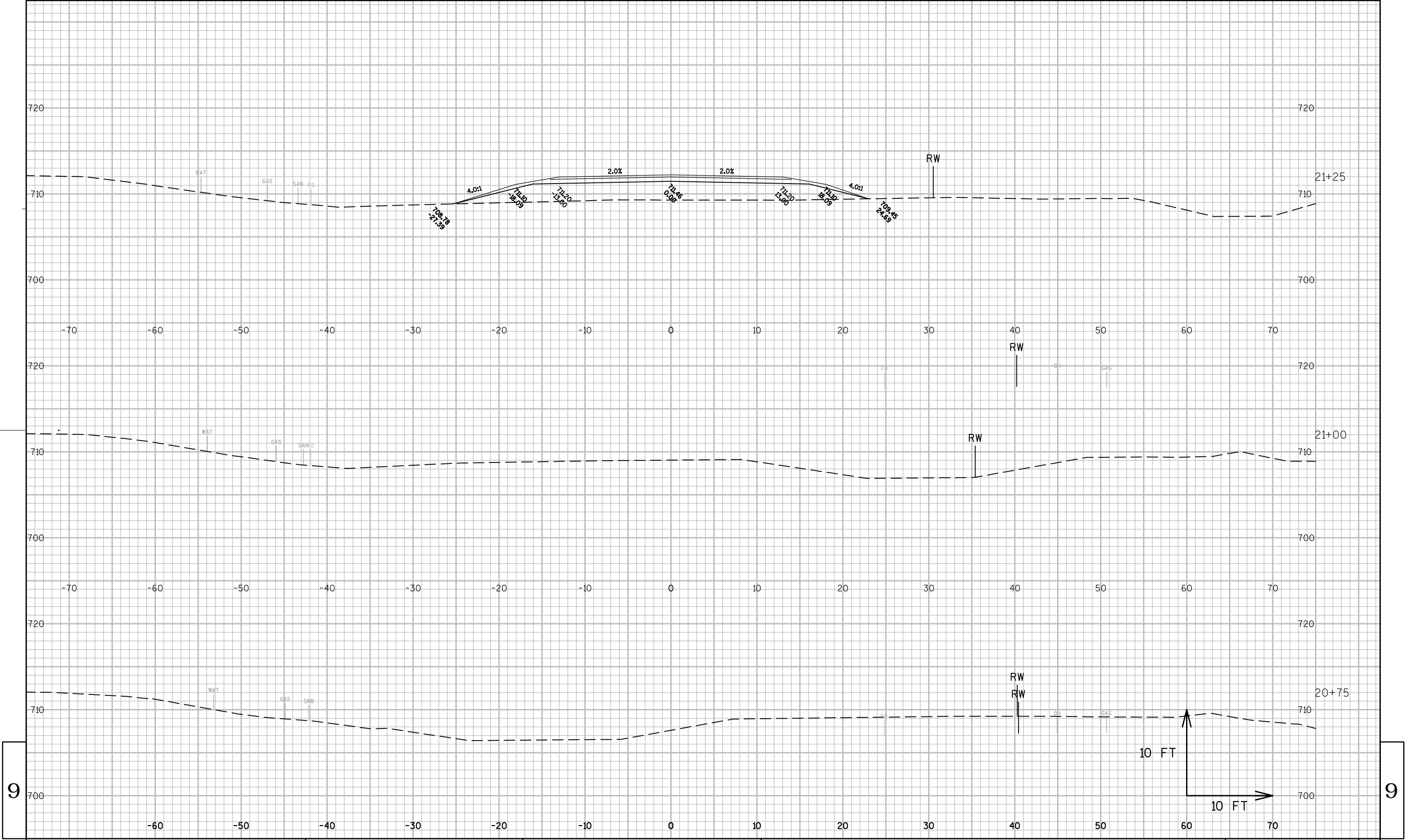
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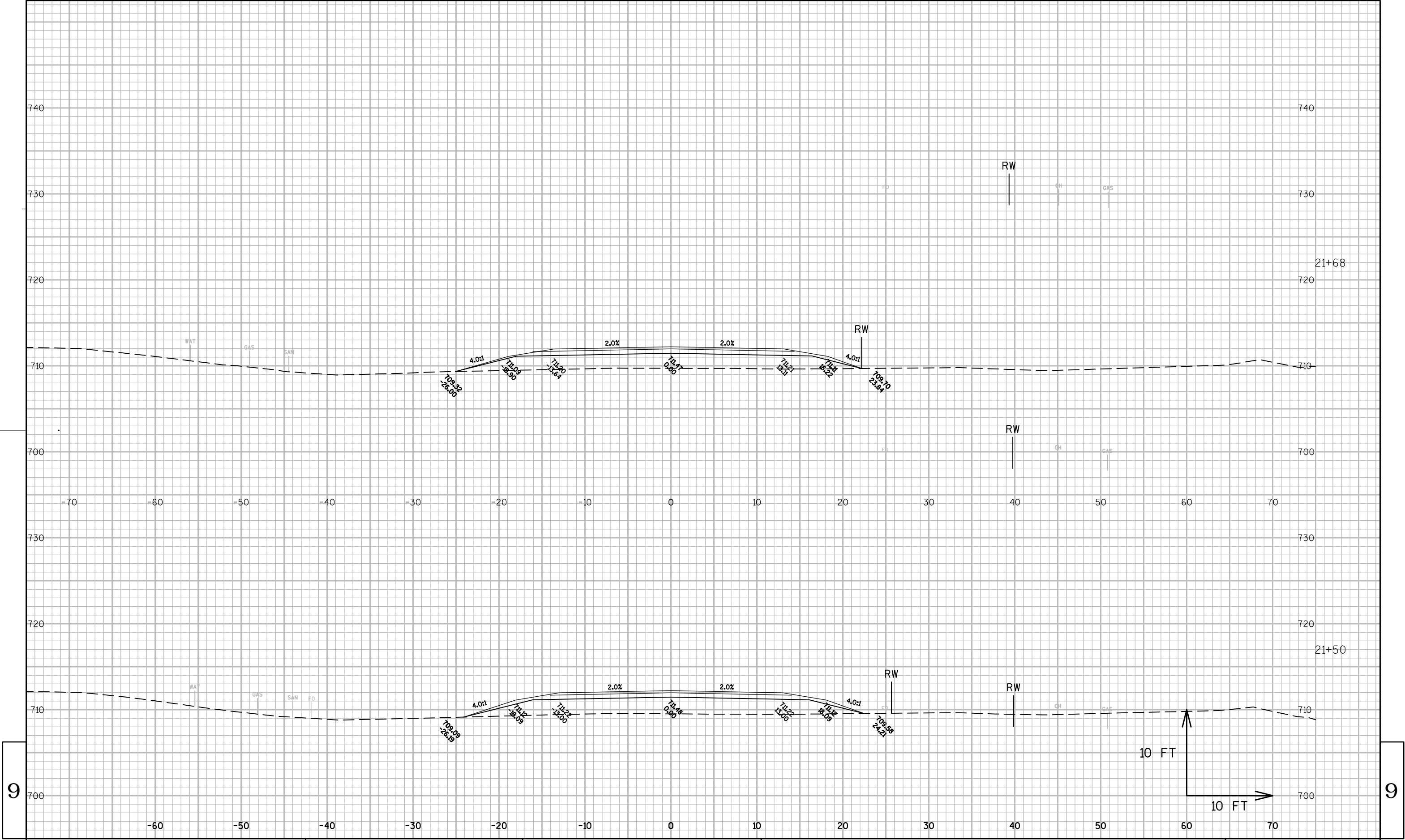




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| PROJECT NO:5783-03-71 | HWY: STH 131 - BY-PASS | COUNTY: CRAWFORD | CROSS SECTIONS: STH 131 TEMPORARY BY-PASS | SHEET ----- | E |
|-----------------------|------------------------|------------------|---|-------------|---|



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PROJECT NO:5783-03-71

HWY: STH 131 - BY-PASS

COUNTY: CRAWFORD

CROSS SECTIONS: STH 131 TEMPORARY BY-PASS

SHEET

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E

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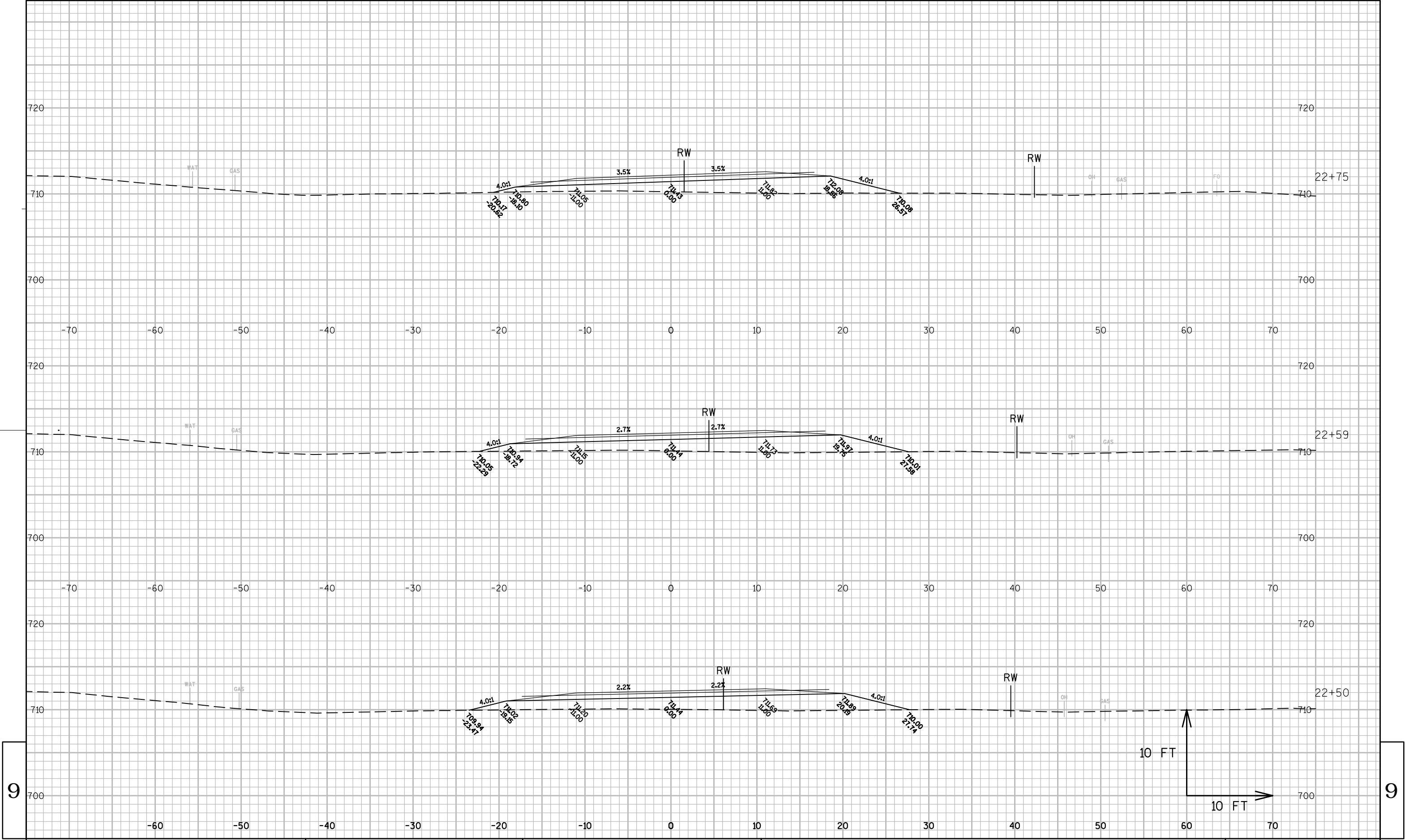
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PLOT SCALE : 1 IN:10 FT

WISDOT/CADDs SHEET 49





PROJECT NO:5783-03-71

HWY: STH 131 - BY-PASS

COUNTY: CRAWFORD

CROSS SECTIONS: STH 131 TEMPORARY BY-PASS

SHEET

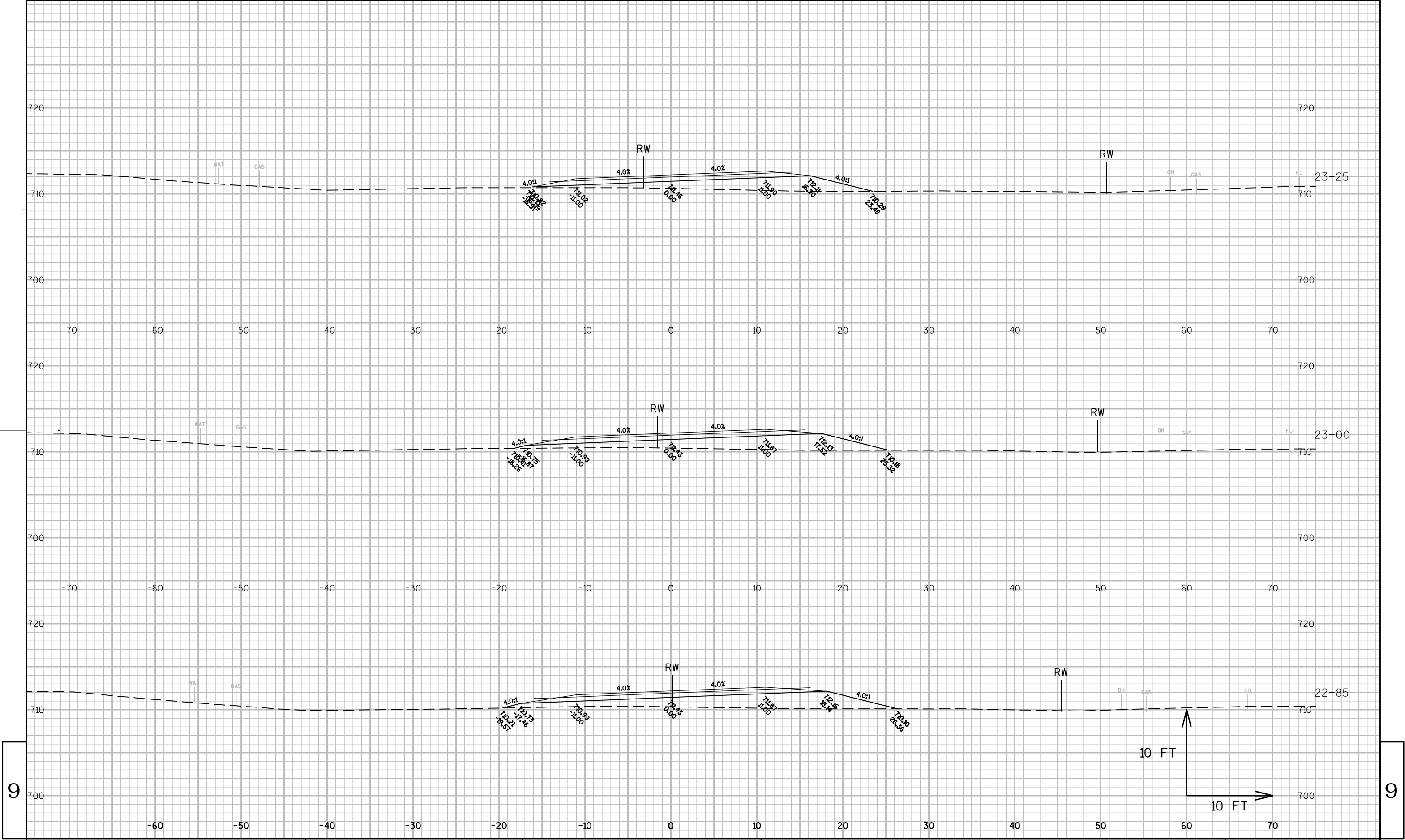
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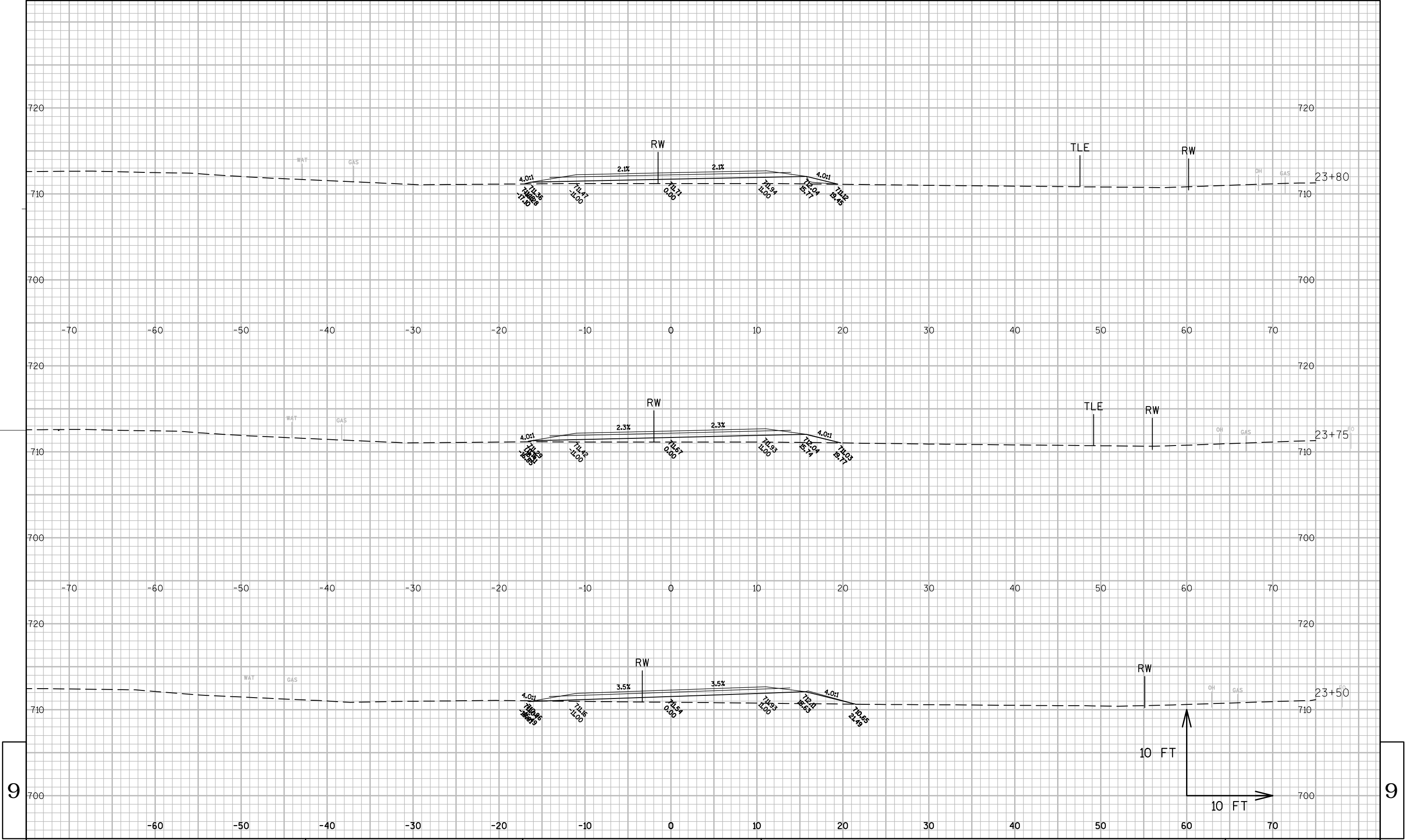
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WISDOT/CADDs SHEET 49



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PROJECT NO:5783-03-71

HWY: STH 131 - BY-PASS

COUNTY: CRAWFORD

CROSS SECTIONS: STH 131 TEMPORARY BY-PASS

SHEET -----

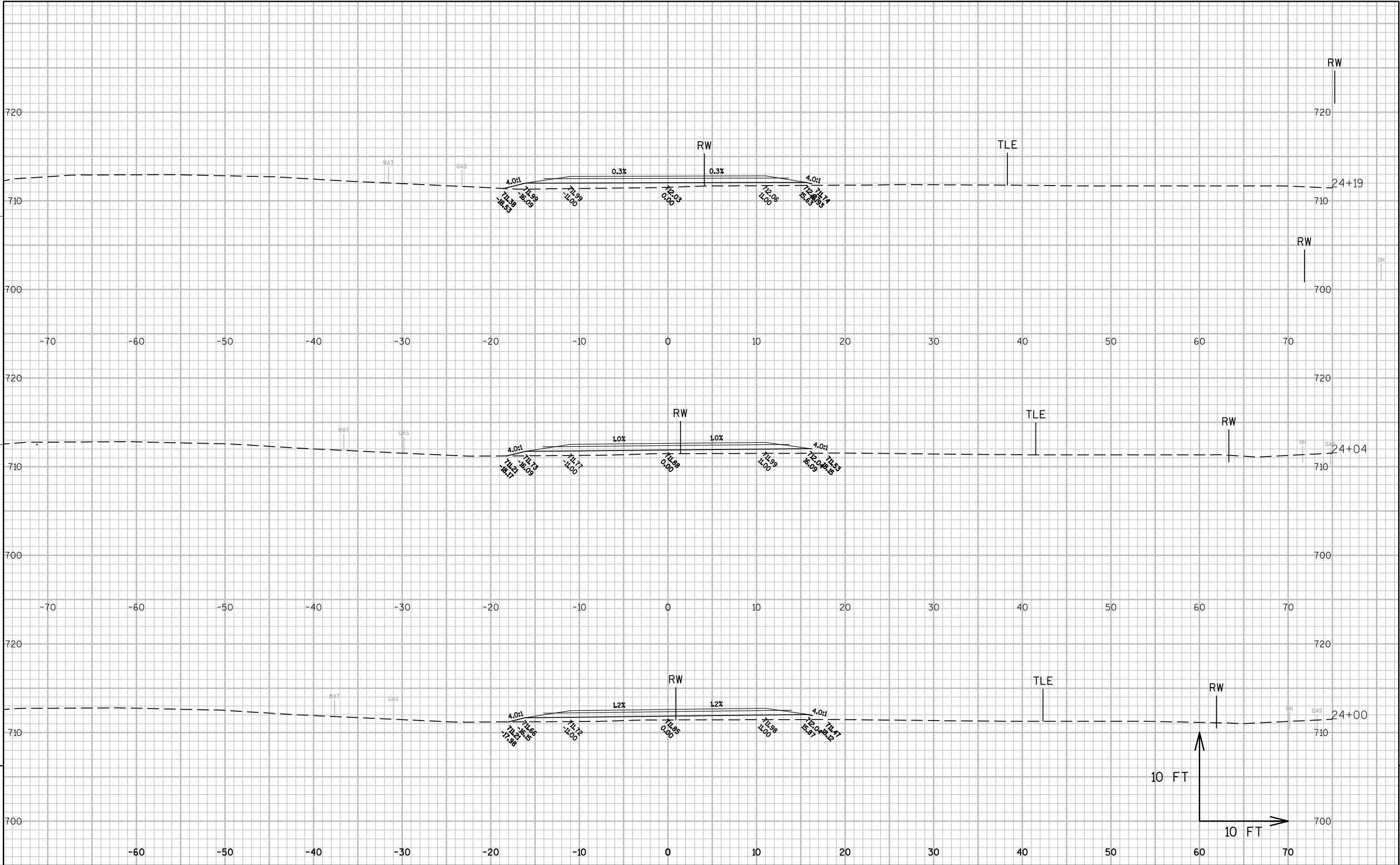
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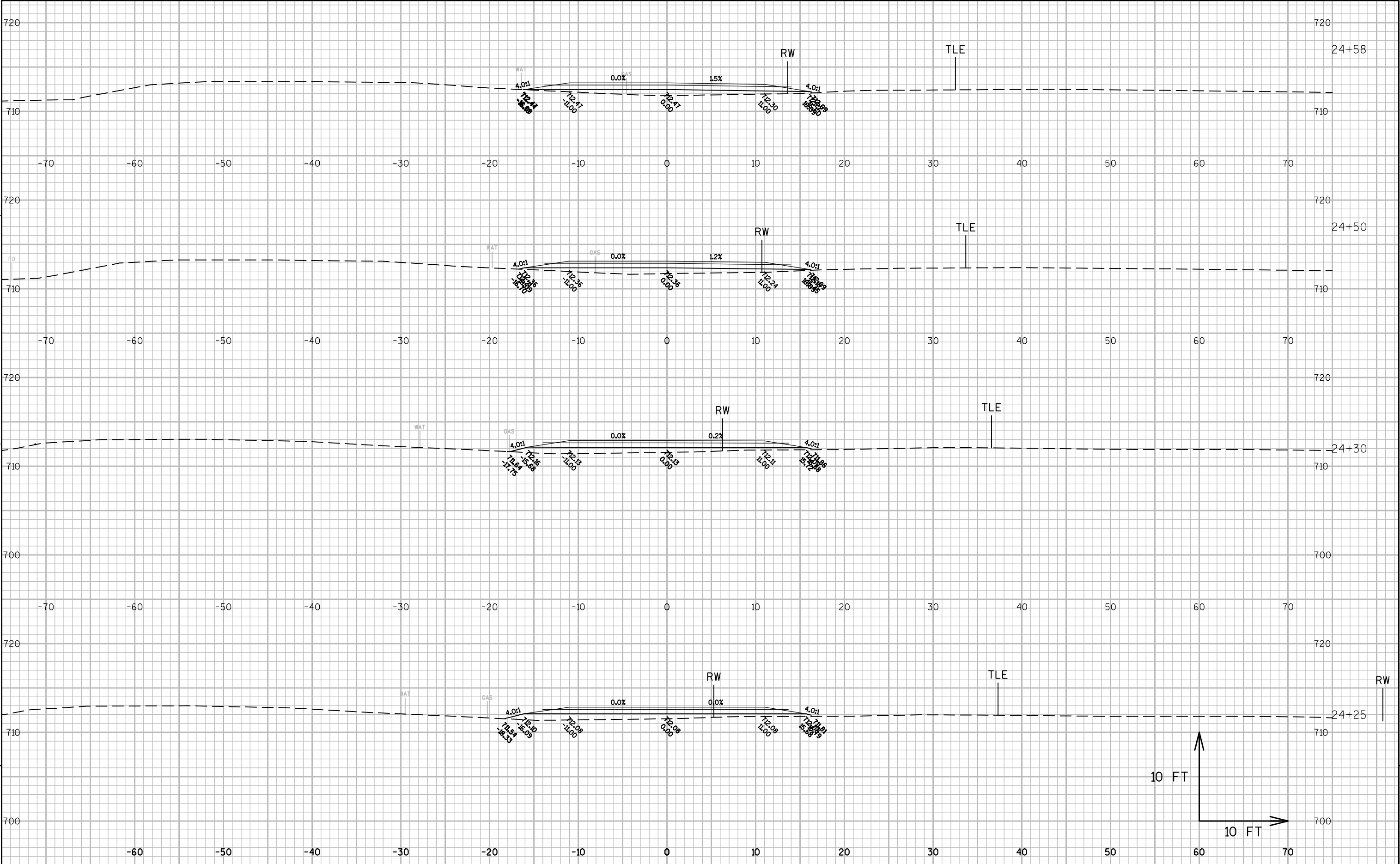
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PLOT DATE : 6/10/2013 1:53 PM

PLOT BY : OLDENBURG, THOMAS D PLOT NAME : ----- PLOT SCALE : 1 IN:10 FT

WISDOT/CADDs SHEET 49



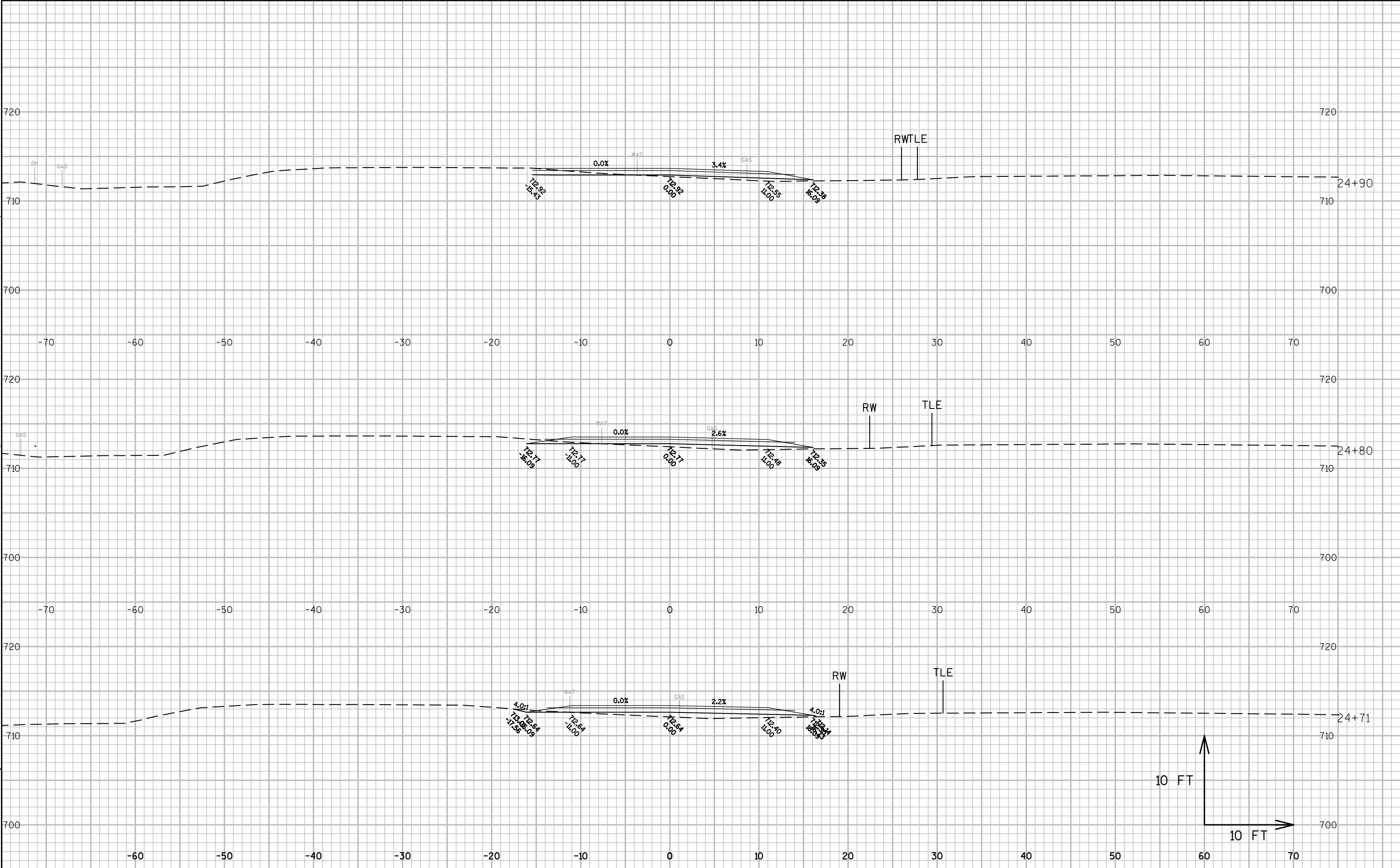


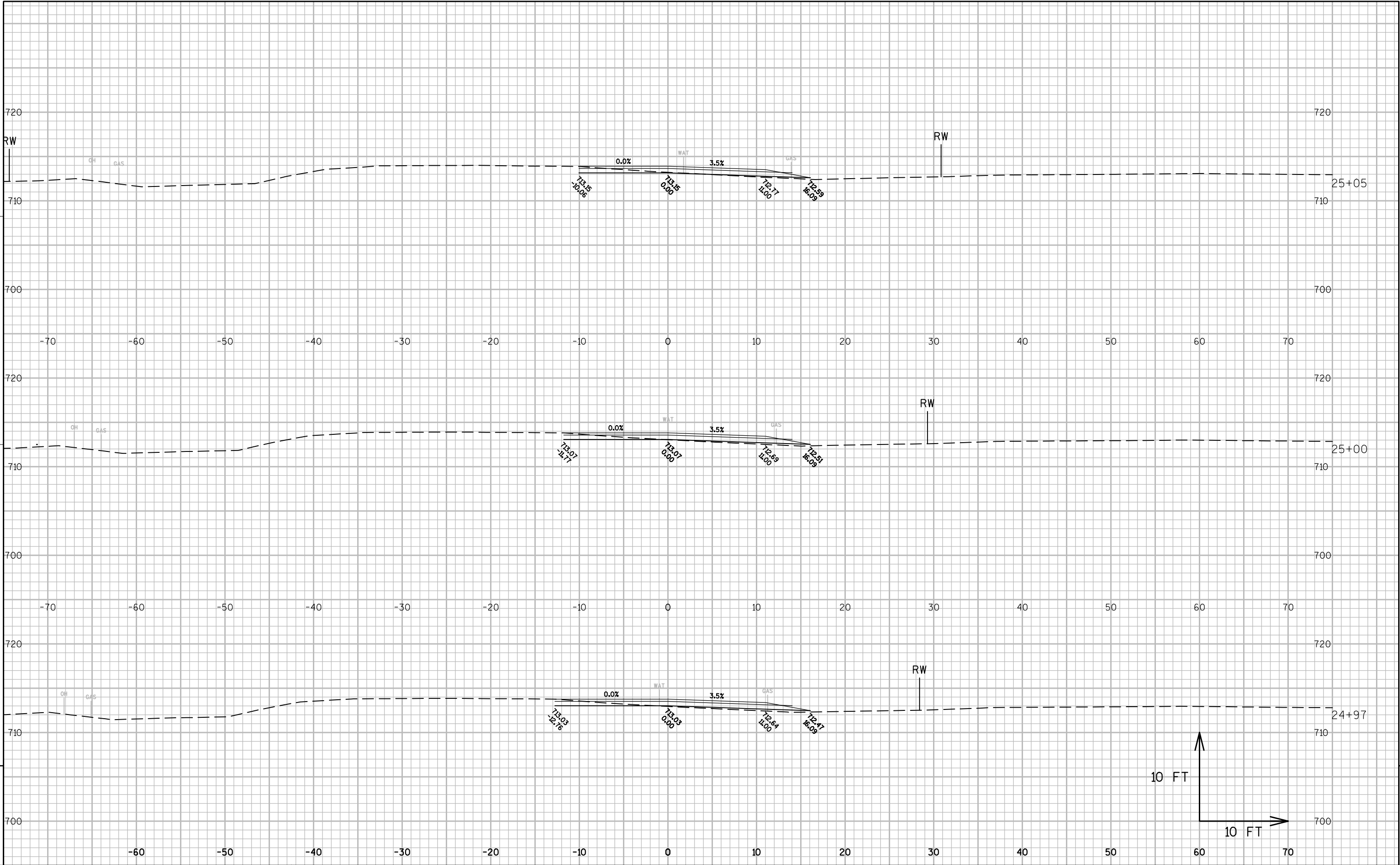
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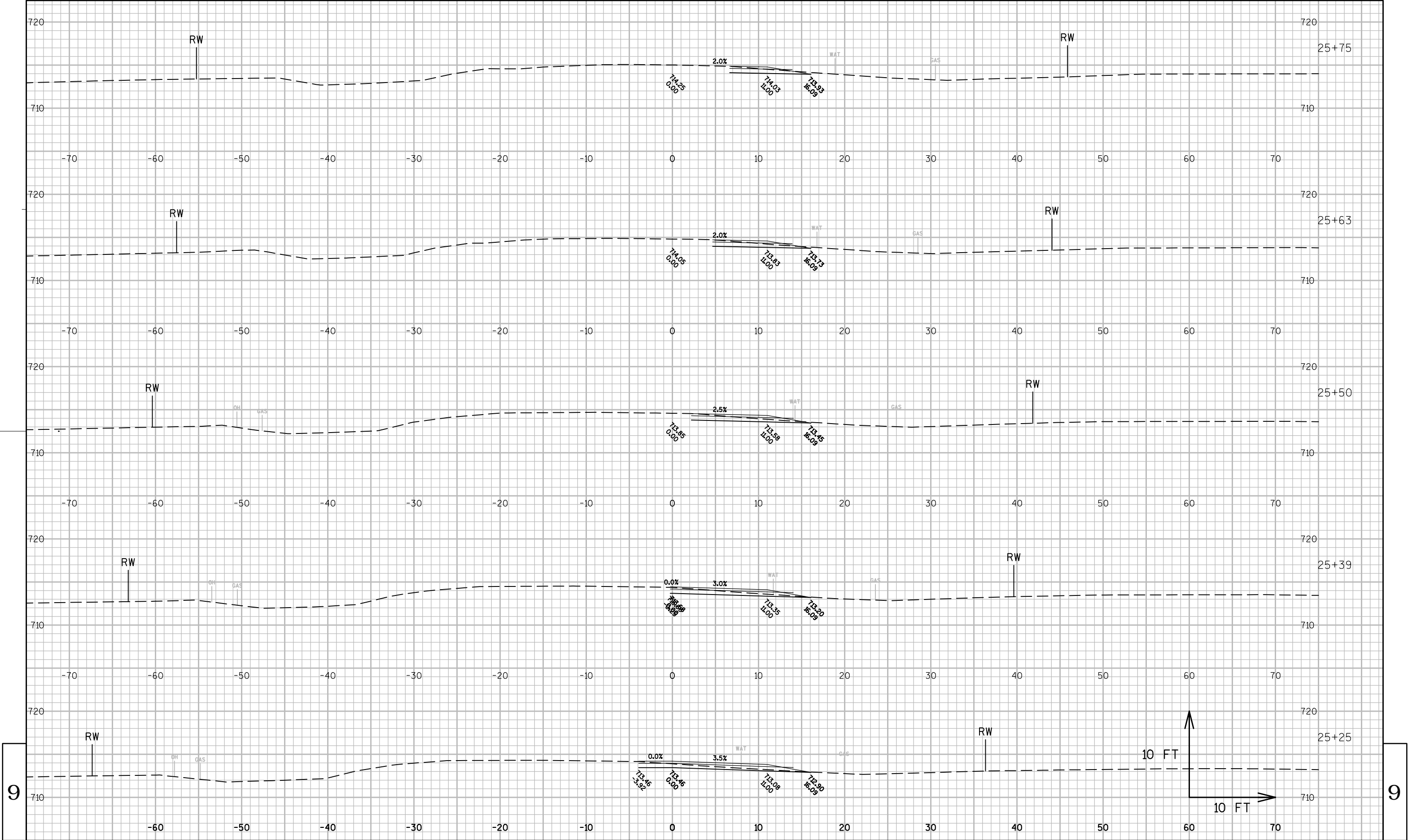
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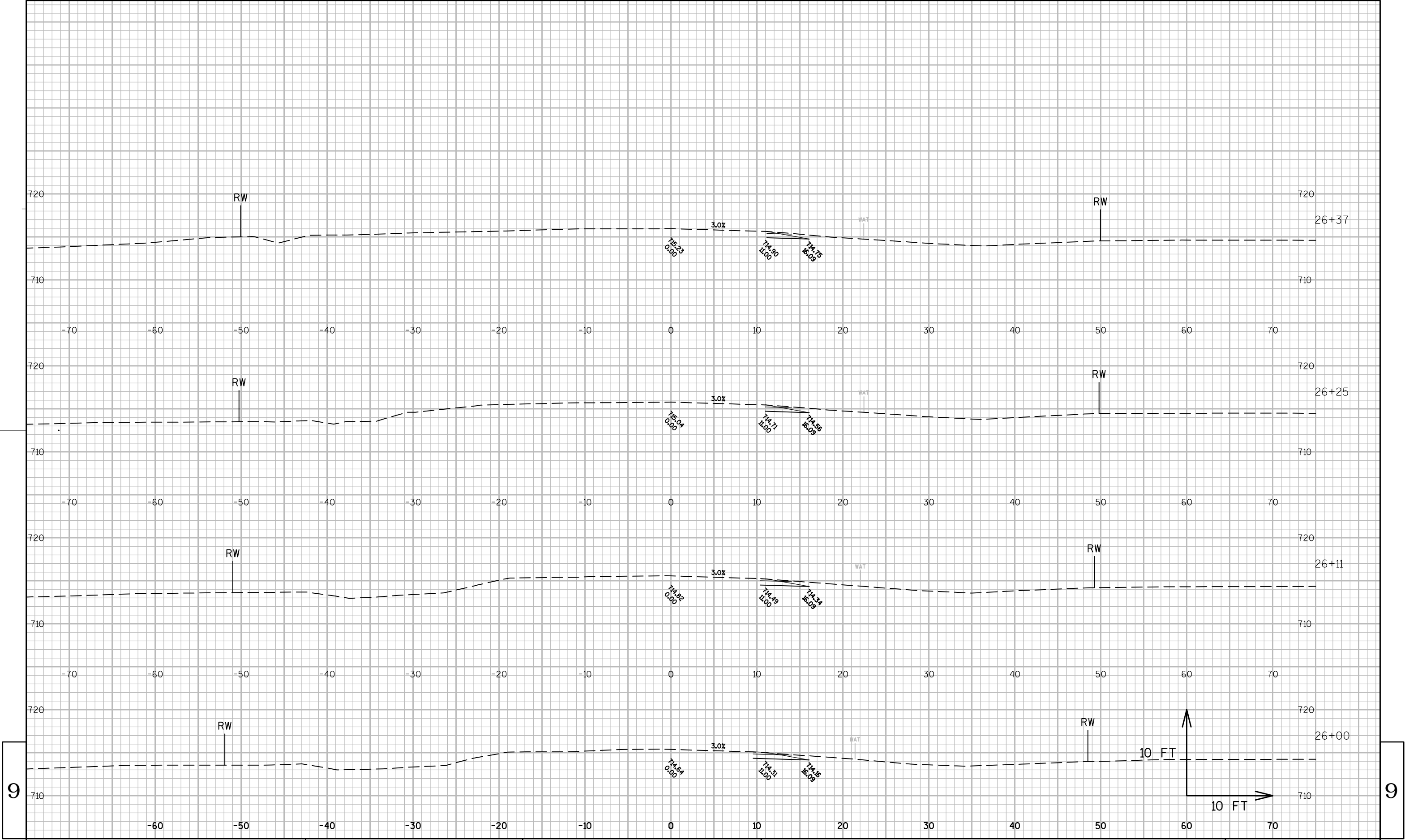
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| PROJECT NO:5783-03-71 | HWY: STH 131 - BY-PASS | COUNTY: CRAWFORD | CROSS SECTIONS: STH 131 TEMPORARY BY-PASS | SHEET ----- | E |
|-----------------------|------------------------|------------------|---|-------------|---|











PROJECT NO:5783-03-71

HWY: STH 131 - BY-PASS

COUNTY: CRAWFORD

CROSS SECTIONS: STH 131 TEMPORARY BY-PASS

SHEET -----

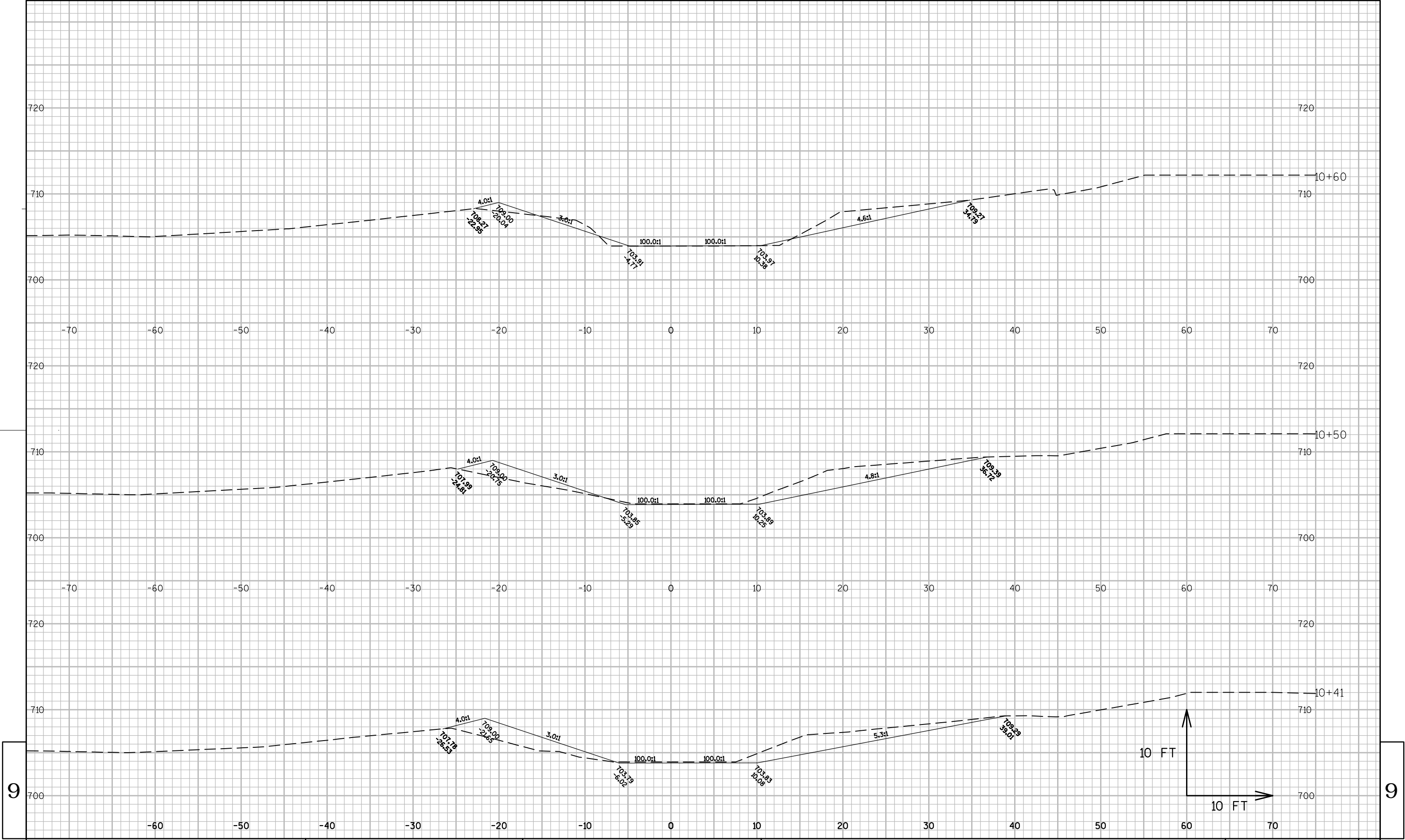
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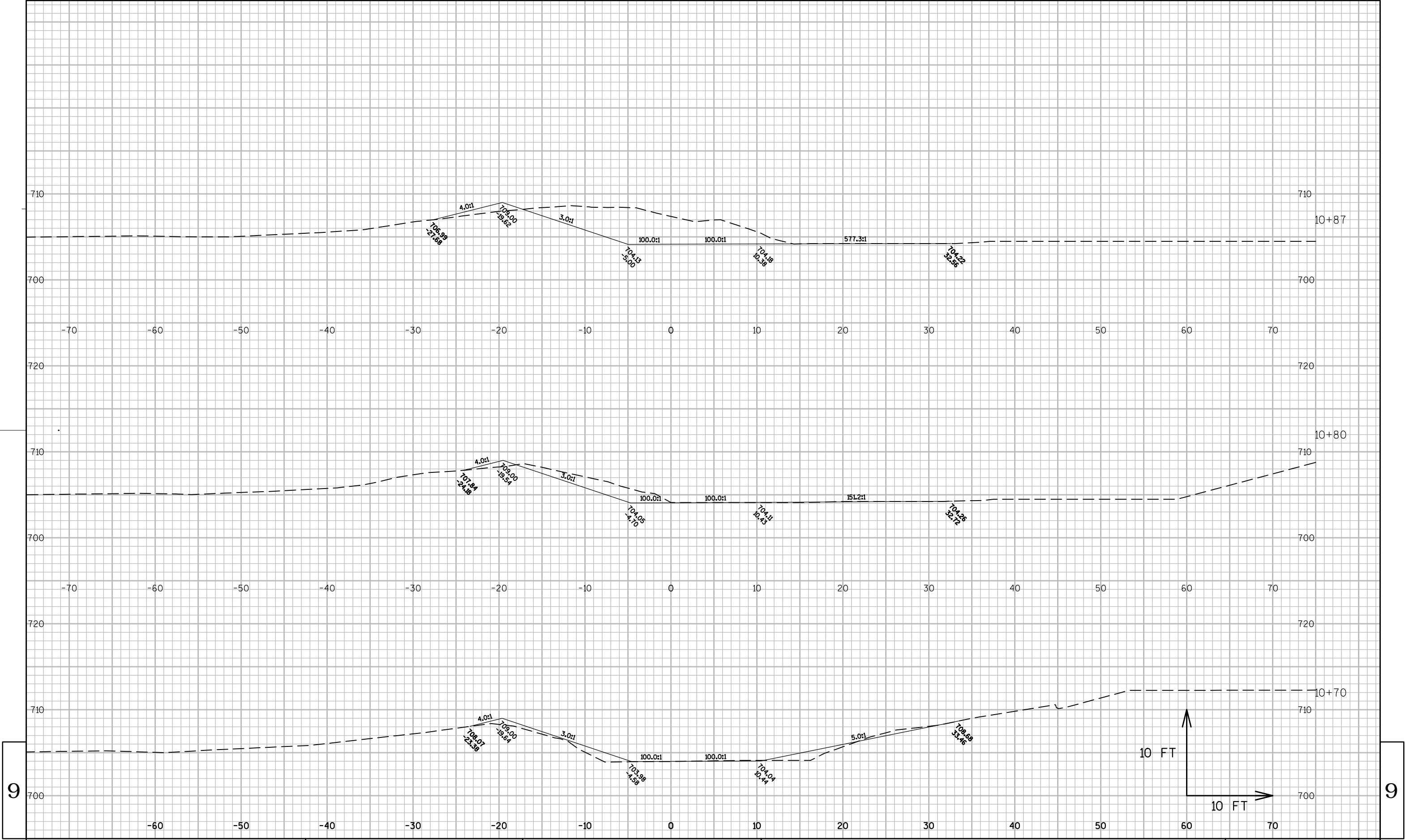
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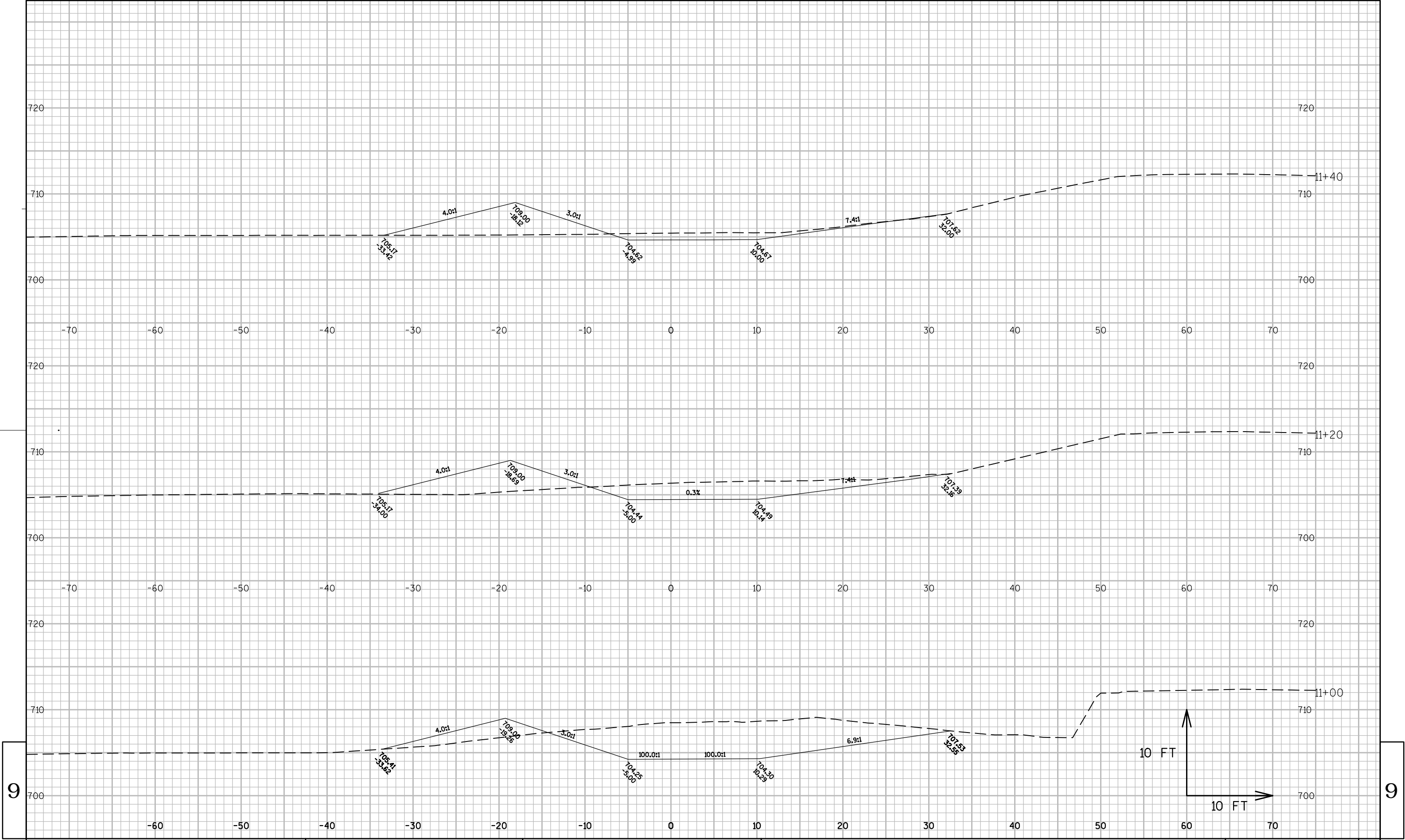
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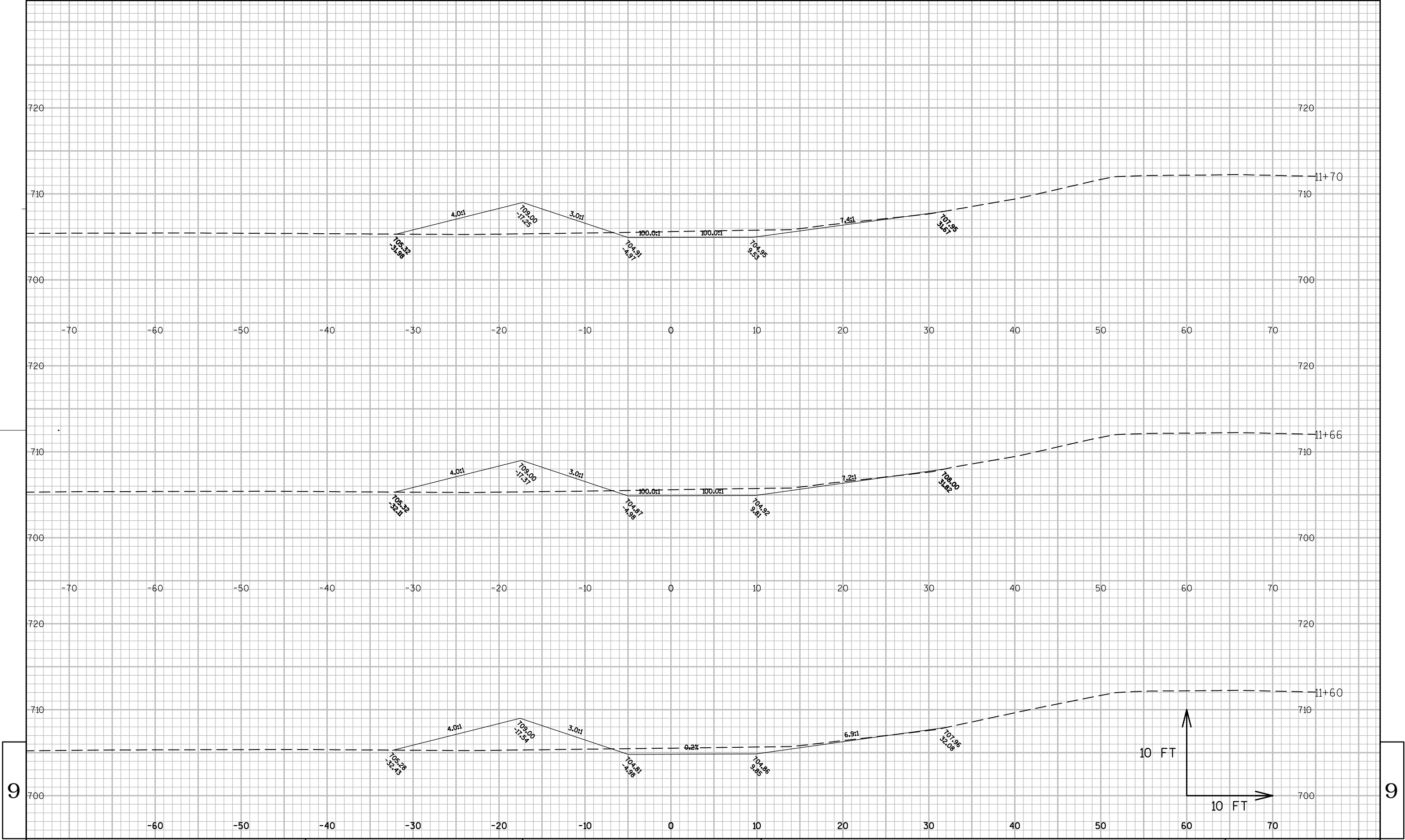
WISDOT/CADDs SHEET 49



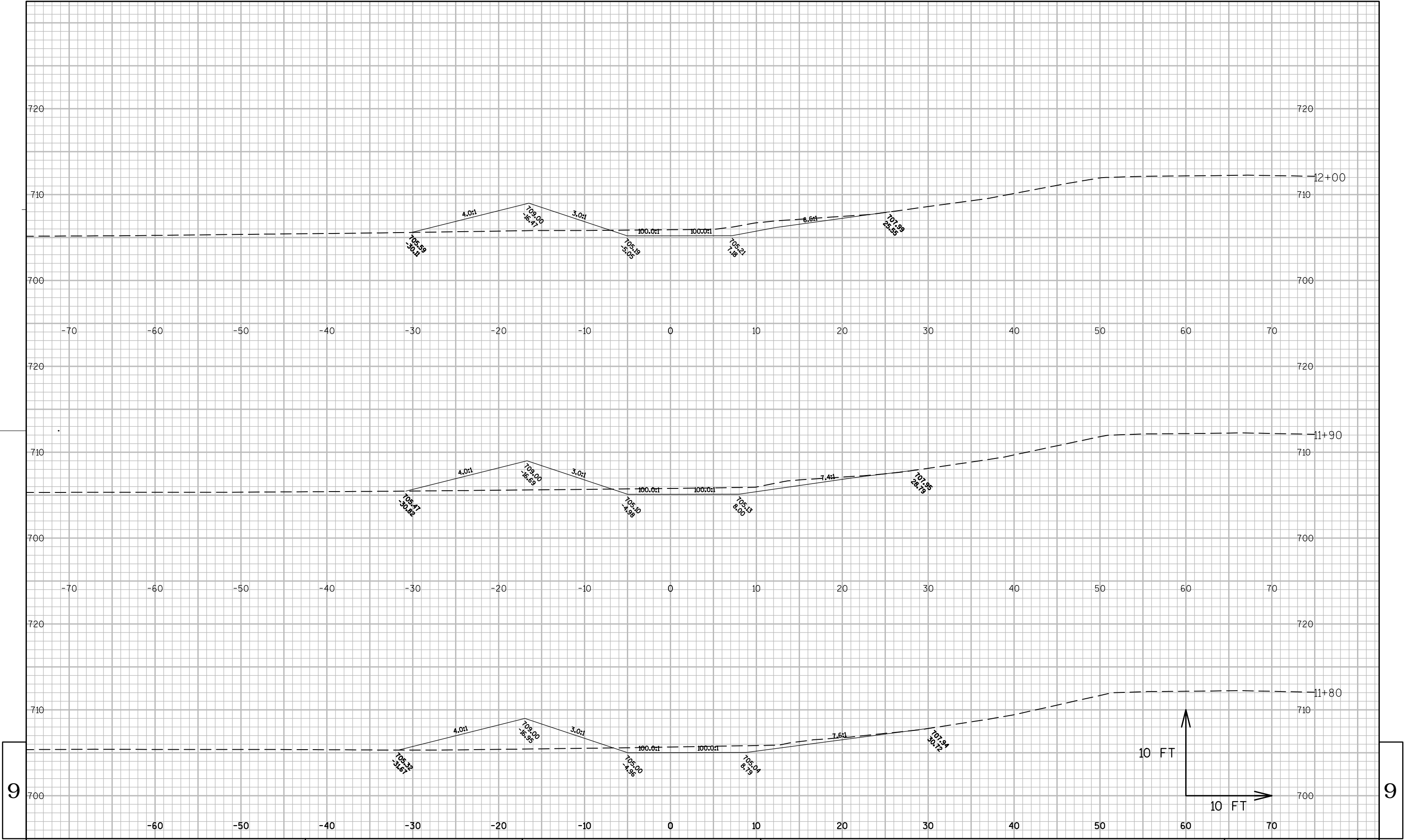


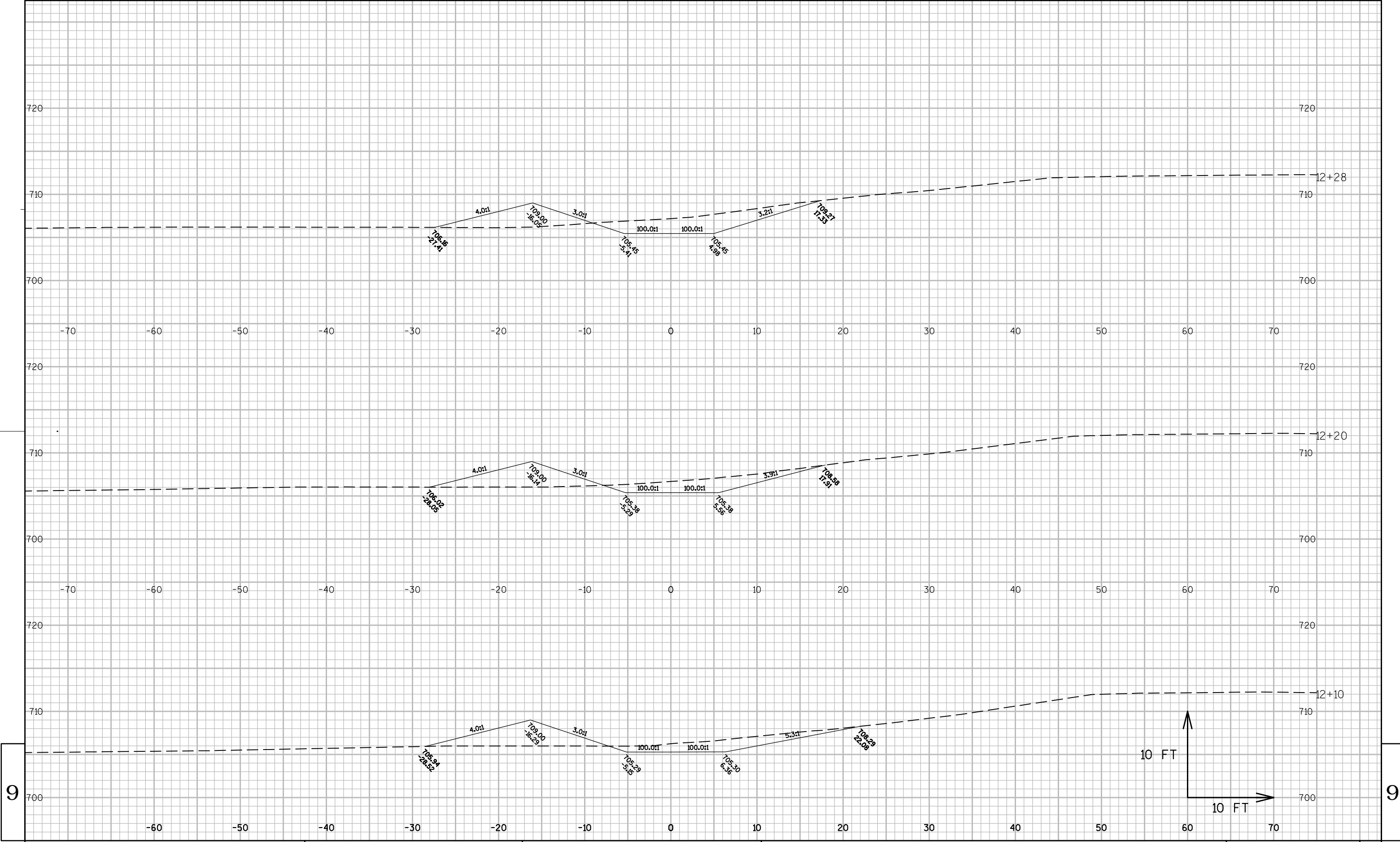


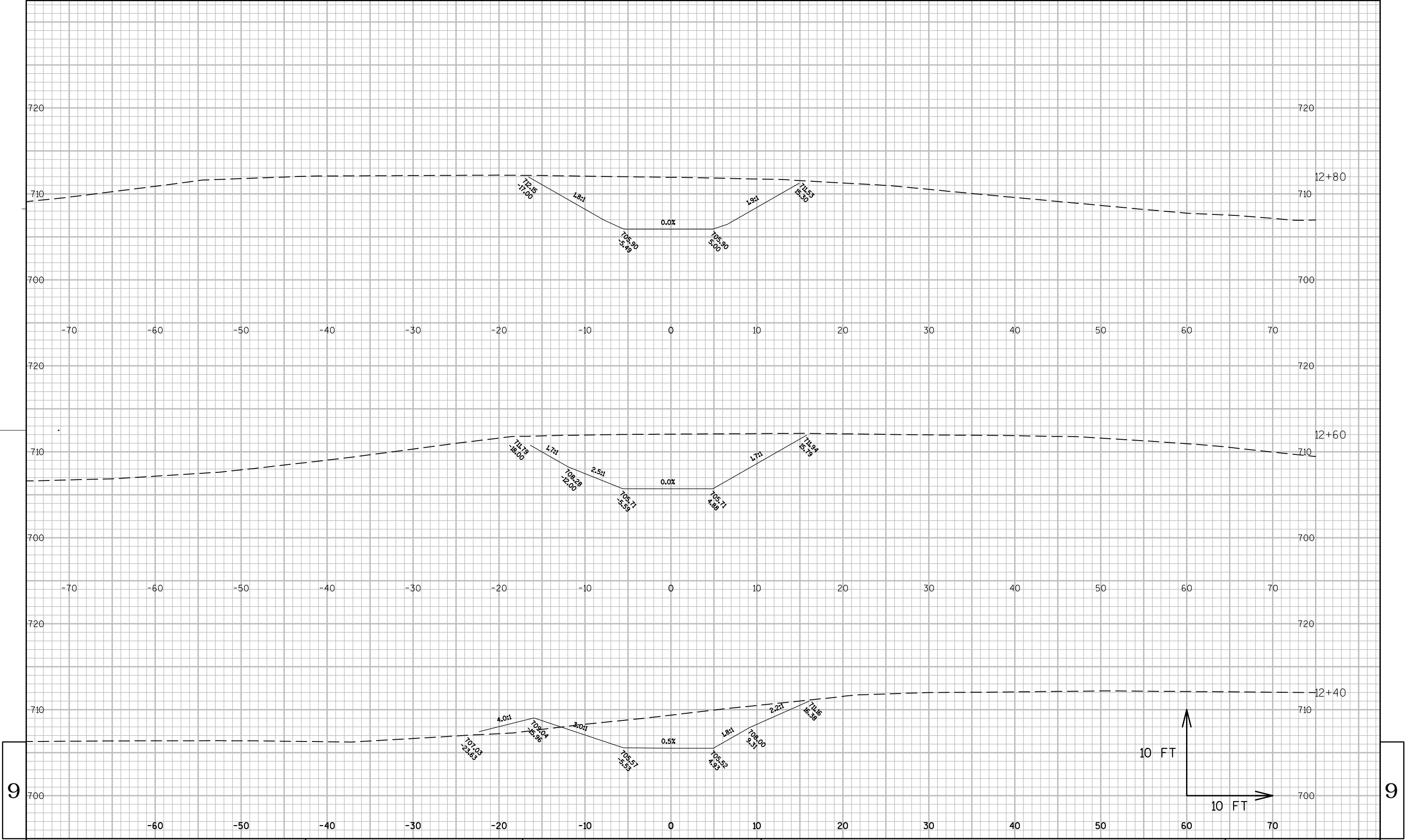
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| 9 |  | PROJECT NO:5783-03-71 | HWY: STH 131 | COUNTY: CRAWFORD | CROSS SECTIONS: PROPOSED CREEK CHANNEL - DELLAMATER | SHEET ----- | E |
|---|--|-----------------------|--------------|------------------|---|-------------|---|

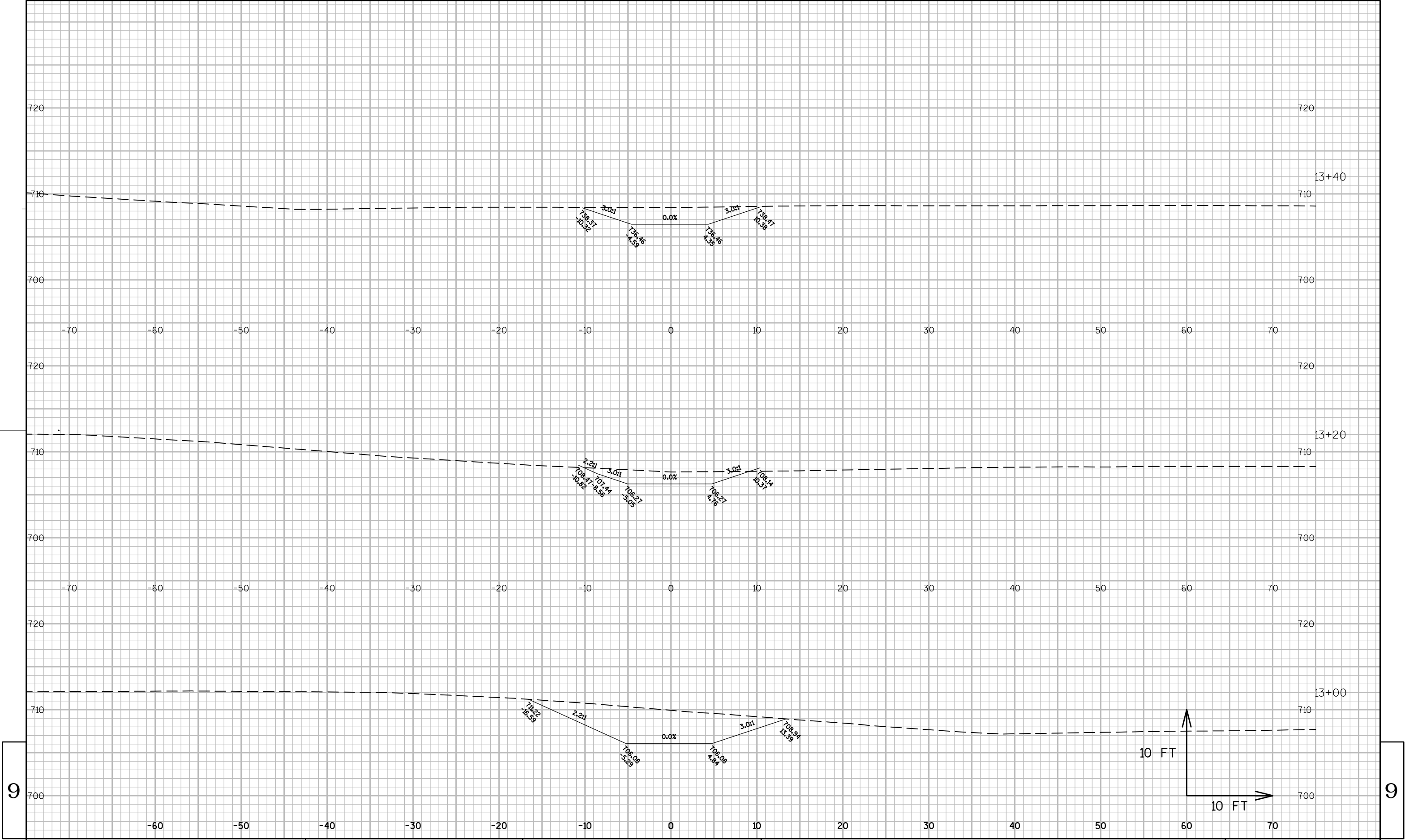






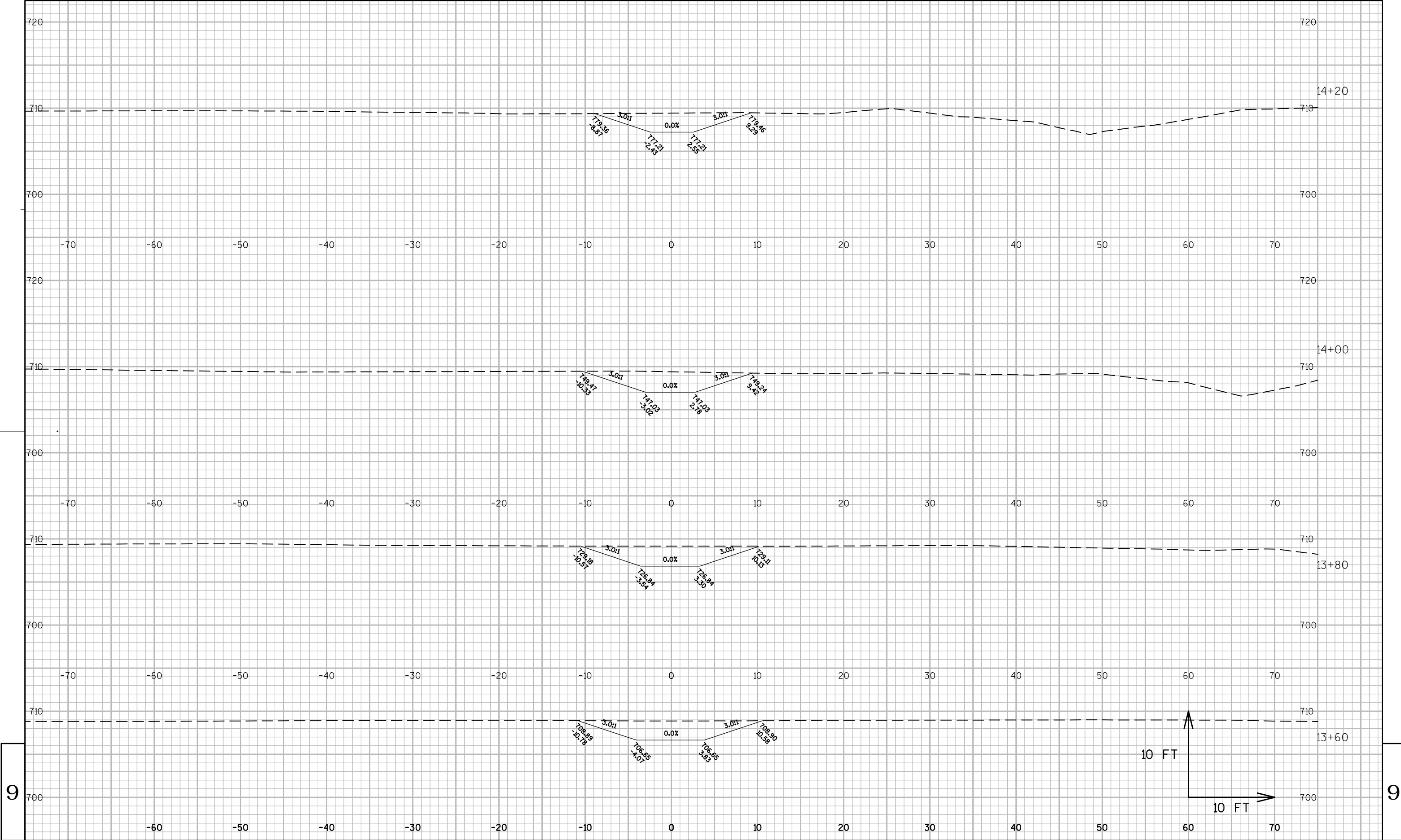


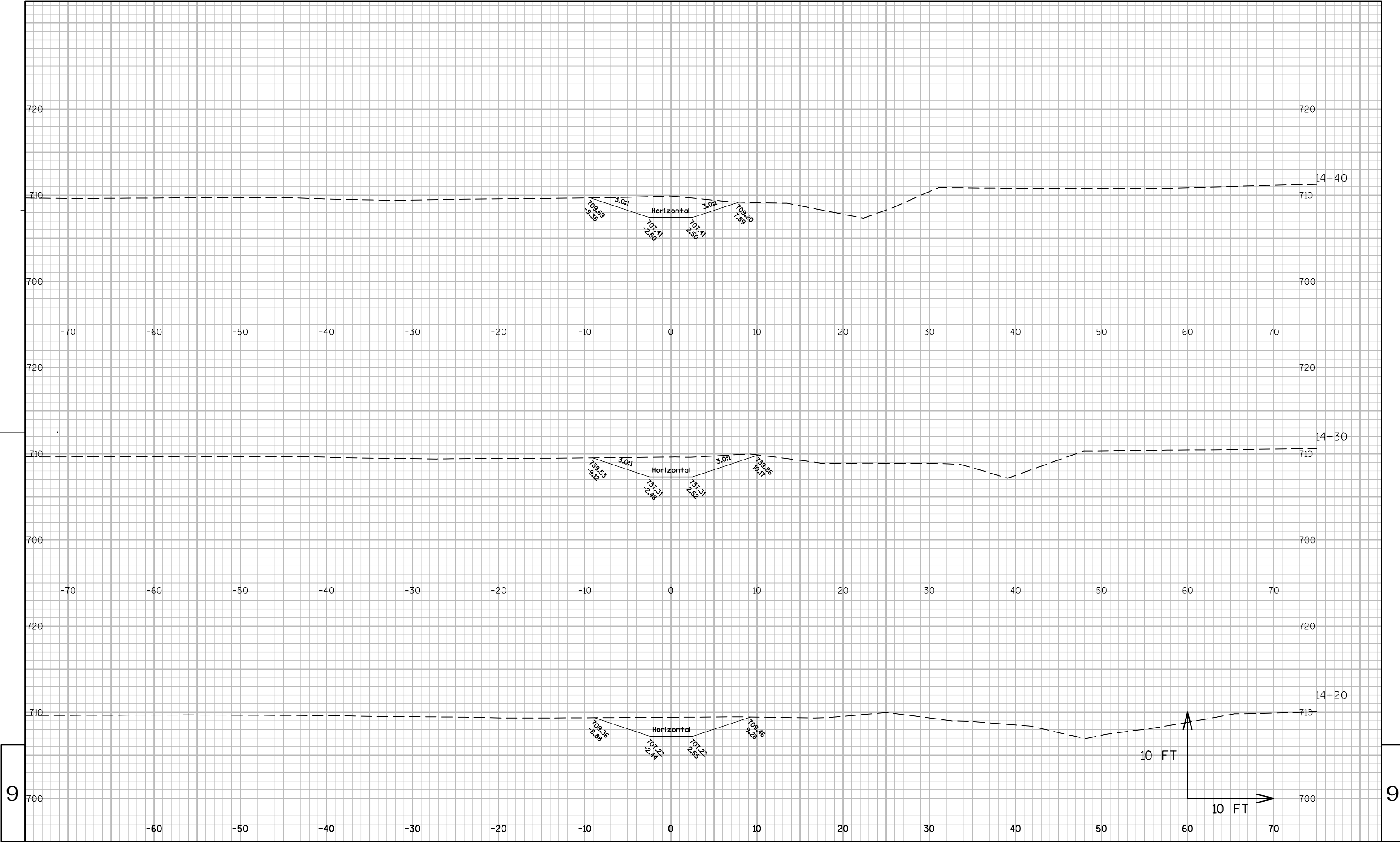


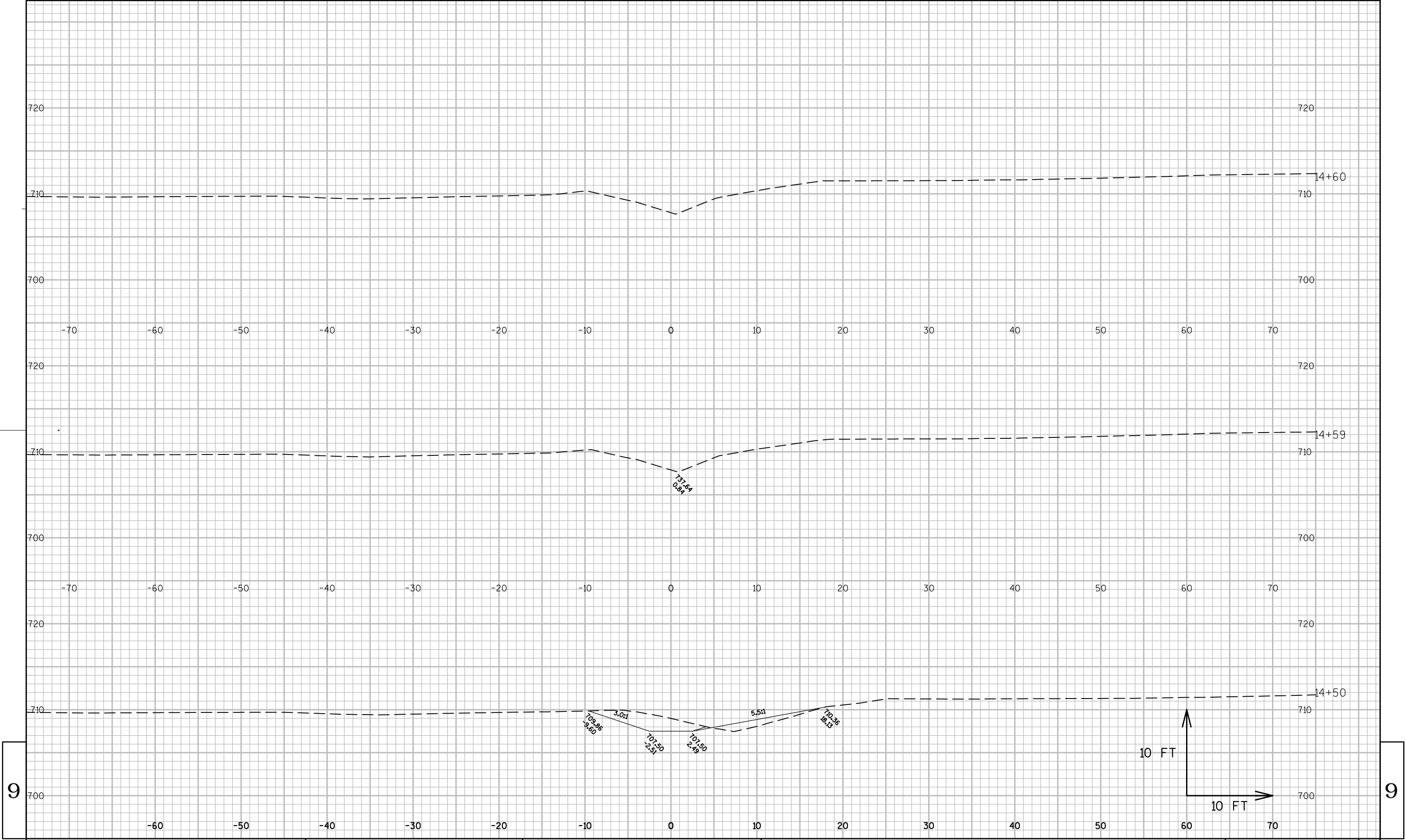


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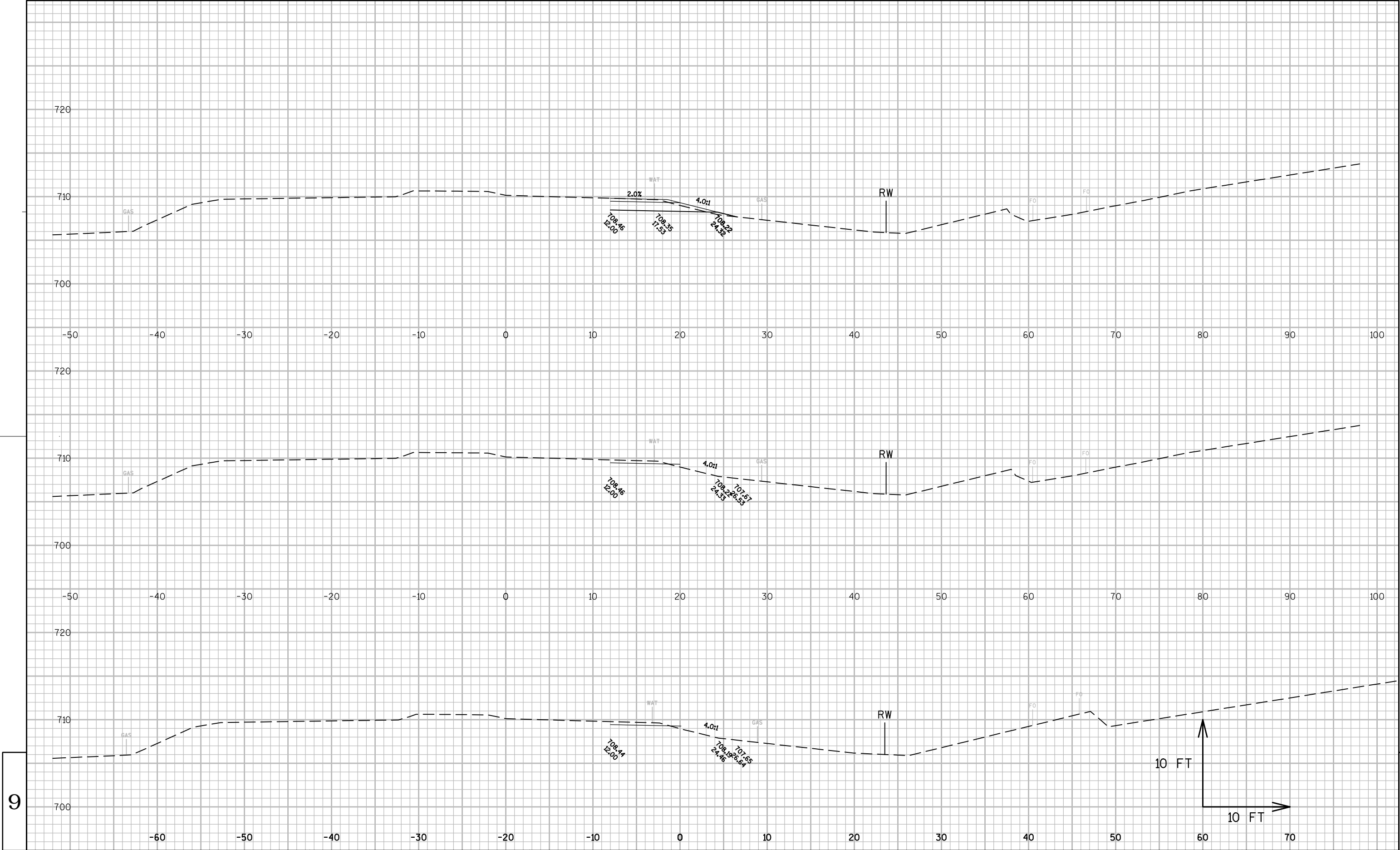






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PROJECT NO:5783-03-71

HWY: STH 131

COUNTY: CRAWFORD

CROSS SECTIONS: STH 131 MAIN LINE

SHEET

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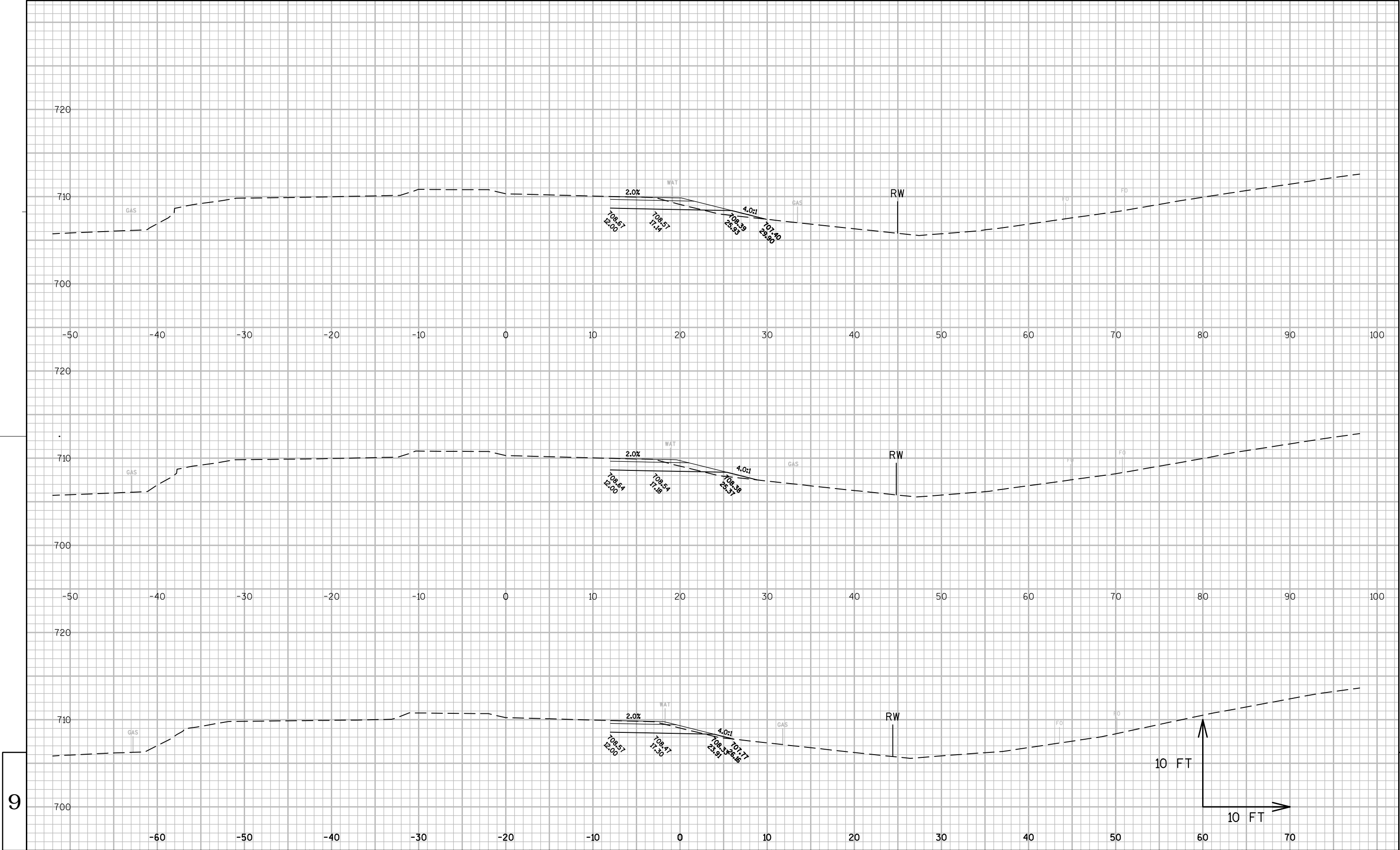
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PLOT DATE : 6/11/2013 2:37 PM

PLOT BY : OLDENBURG, THOMAS D PLOT NAME : ----- PLOT SCALE : 1 IN:10 FT

WISDOT/CADDs SHEET 49





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PROJECT NO:5783-03-71

HWY: STH 131

COUNTY: CRAWFORD

CROSS SECTIONS: STH 131 MAIN LINE

SHEET

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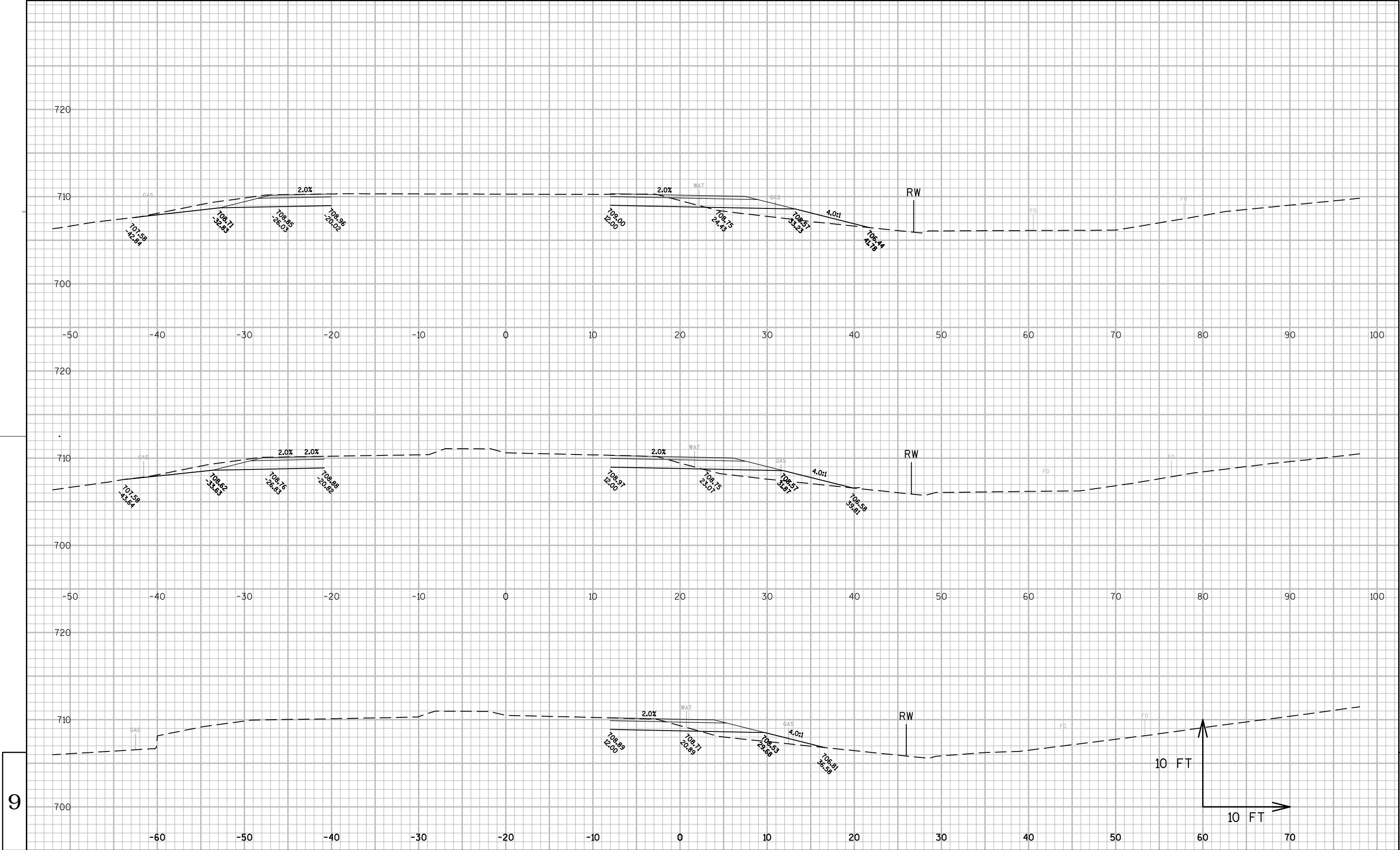
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WISDOT/CADDs SHEET 49



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PROJECT NO:5783-03-71

HWY: STH 131

COUNTY: CRAWFORD

CROSS SECTIONS: STH 131 MAIN LINE

SHEET

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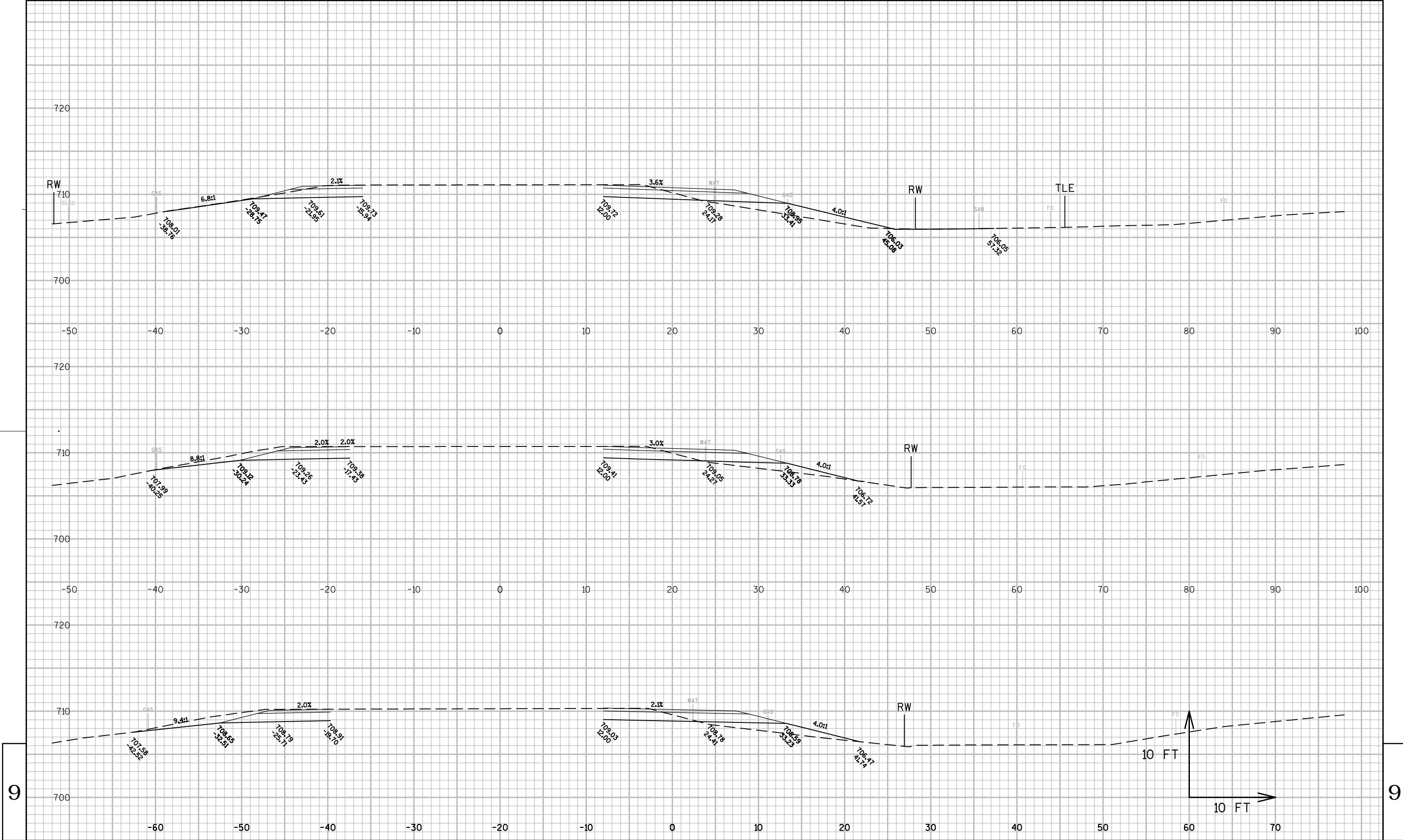
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WISDOT/CADDs SHEET 49



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PROJECT NO:5783-03-71

HWY: STH 131

COUNTY: CRAWFORD

CROSS SECTIONS: STH 131 MAIN LINE

SHEET

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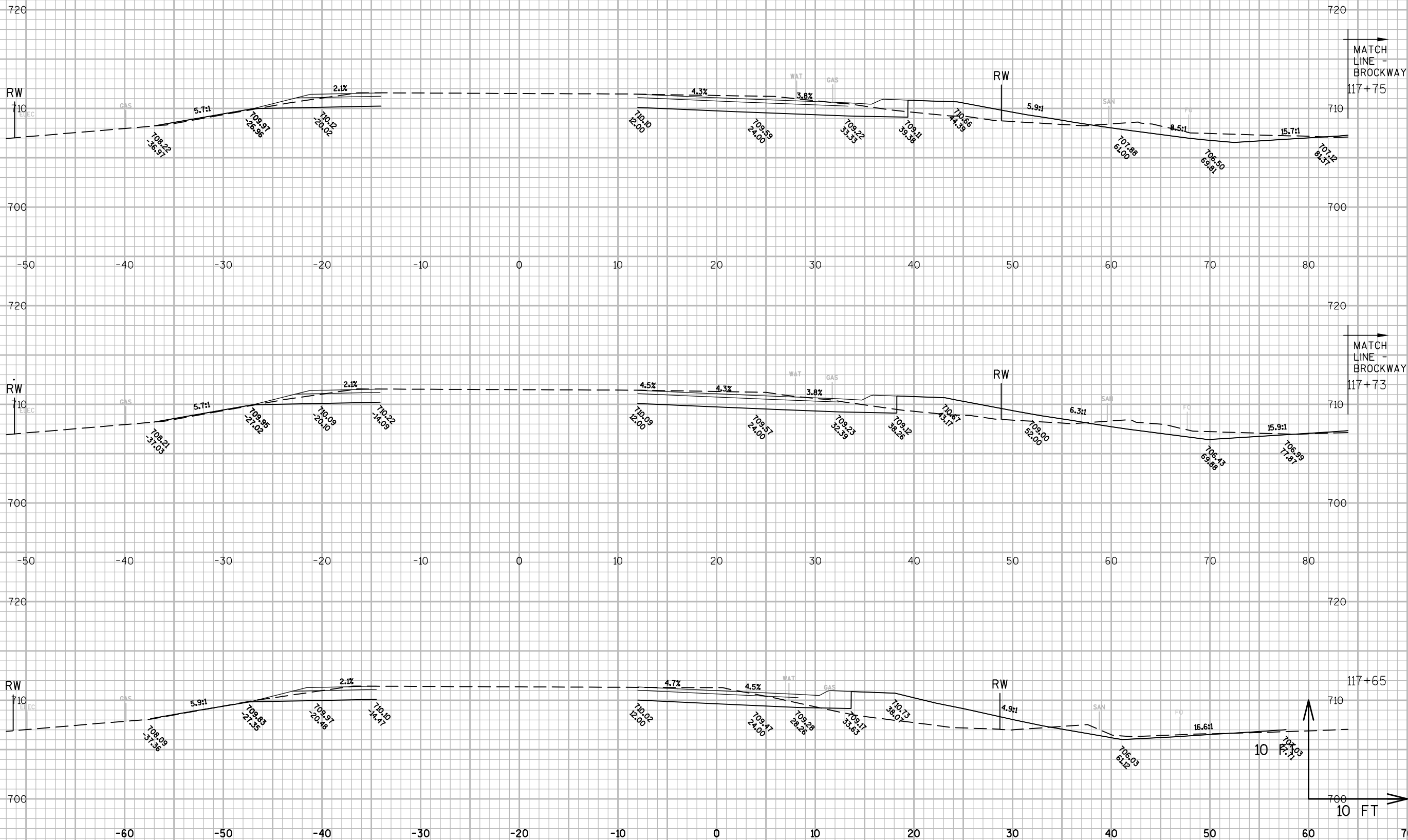
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WISDOT/CADDs SHEET 49





PROJECT NO:5783-03-71

HWY: STH 131

COUNTY: CRAWFORD

CROSS SECTIONS: STH 131 MAIN LINE

SHEET

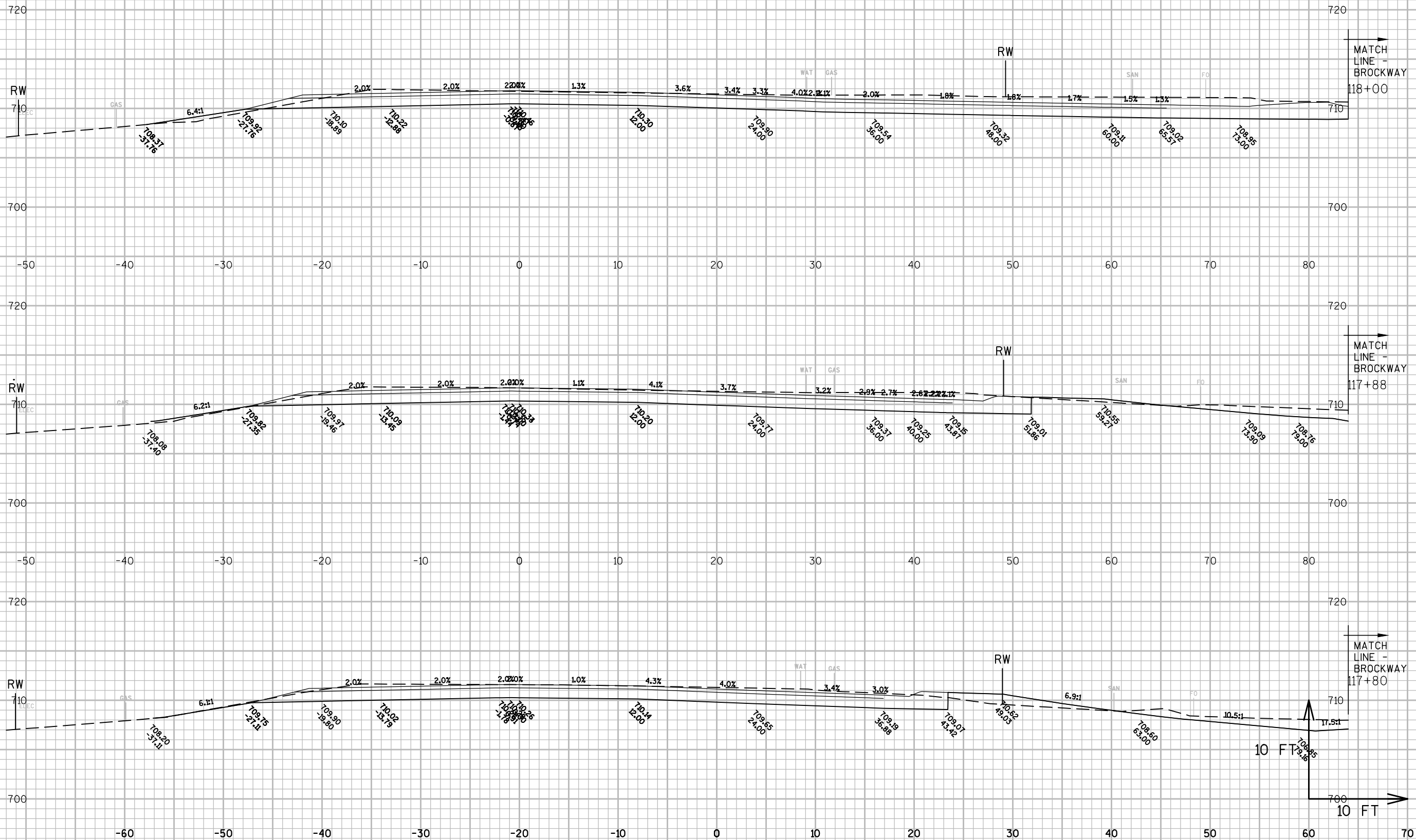
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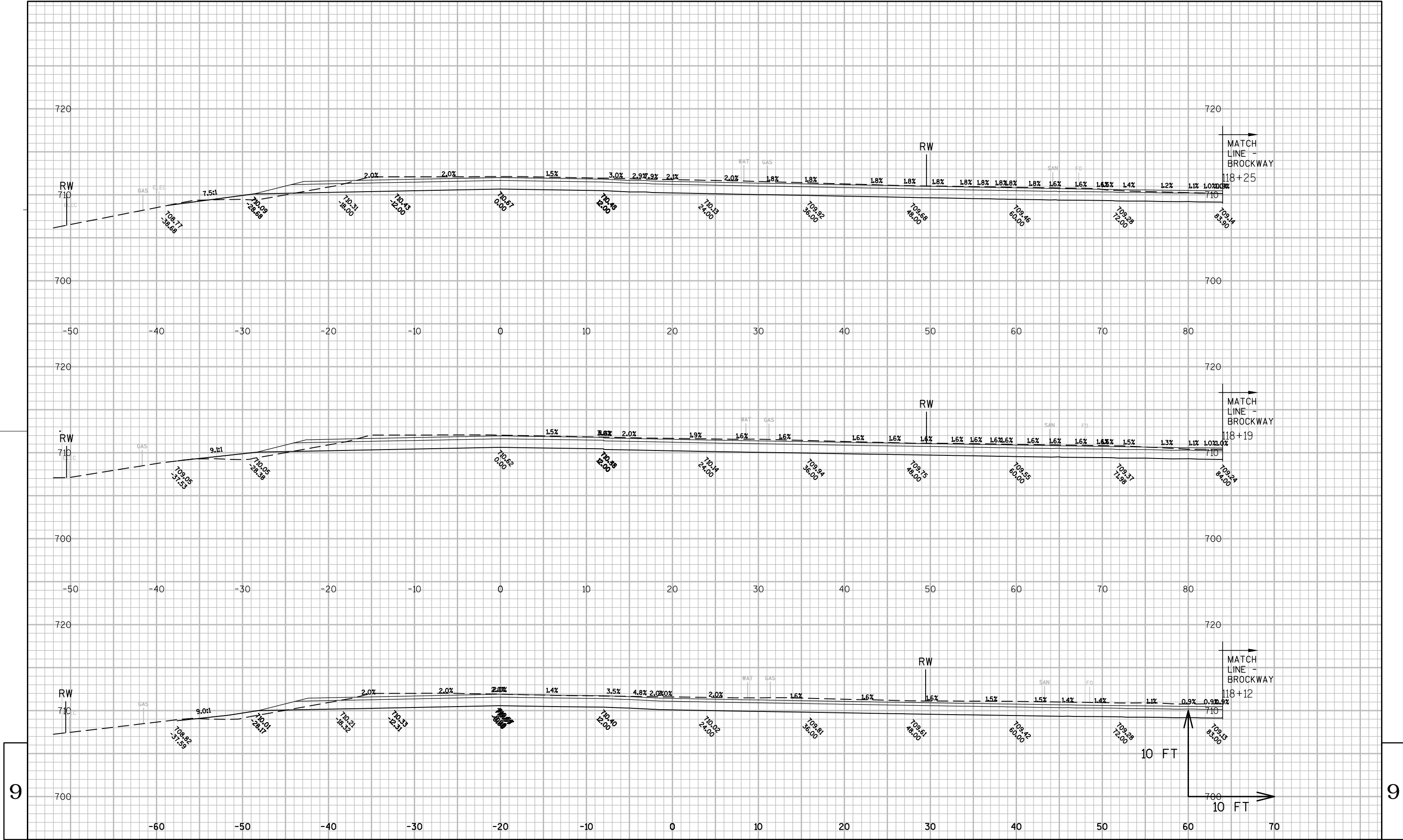
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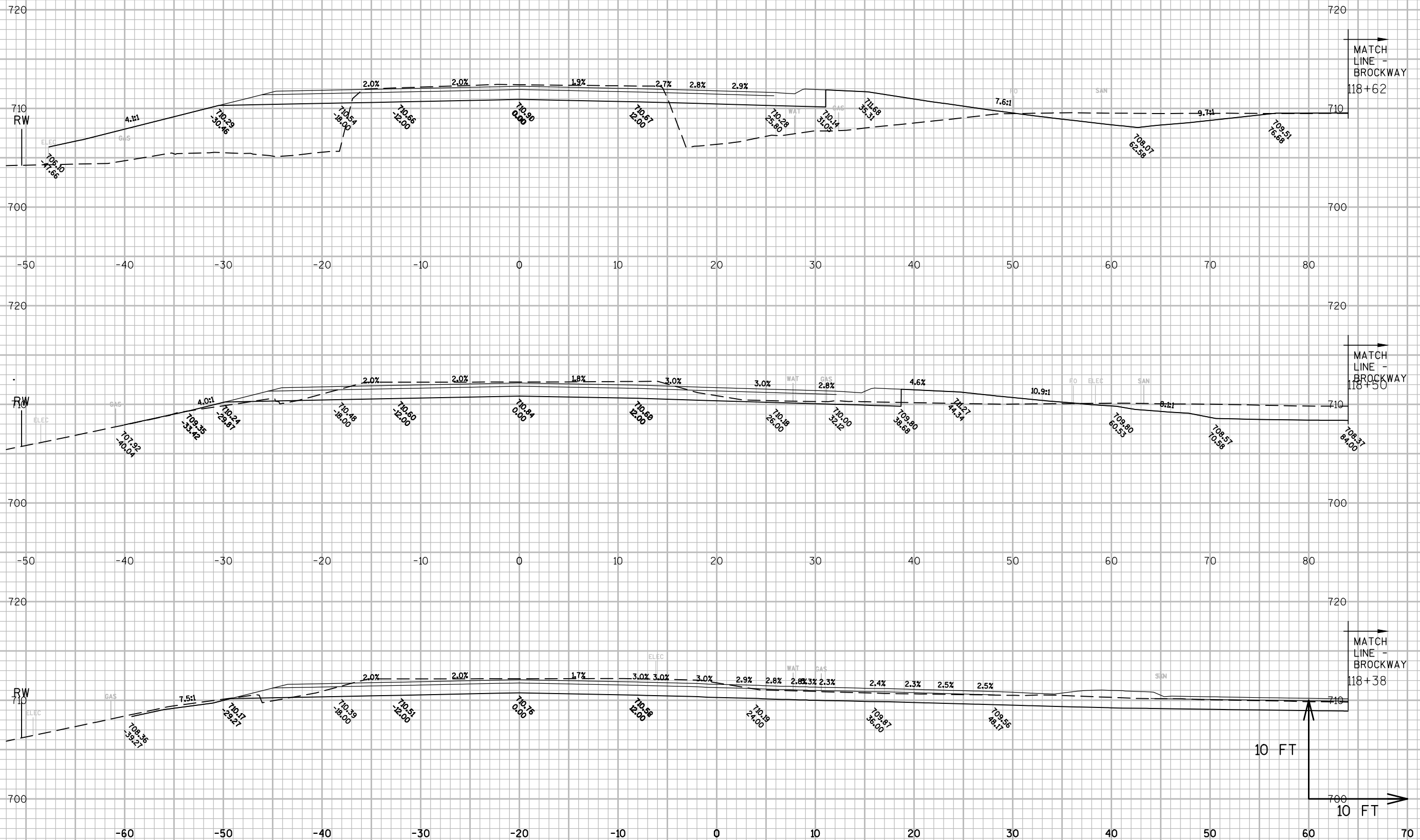
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PLOT BY : OLDENBURG, THOMAS D PLOT NAME : ----- PLOT SCALE : 1 IN:10 FT

WISDOT/CADDs SHEET 49







PROJECT NO:5783-03-71

HWY: STH 131

COUNTY: CRAWFORD

CROSS SECTIONS: STH 131 MAIN LINE

SHEET ----- E

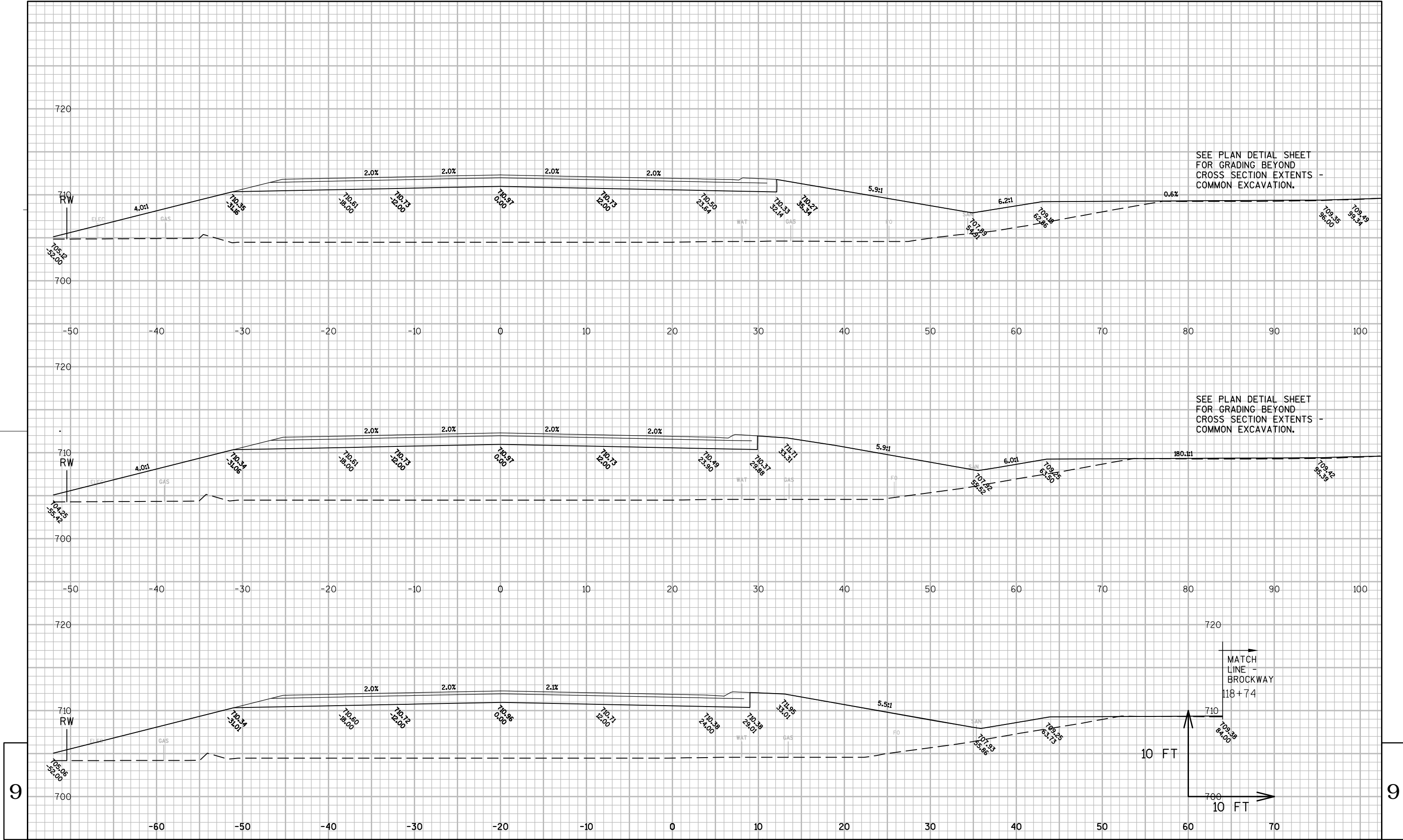
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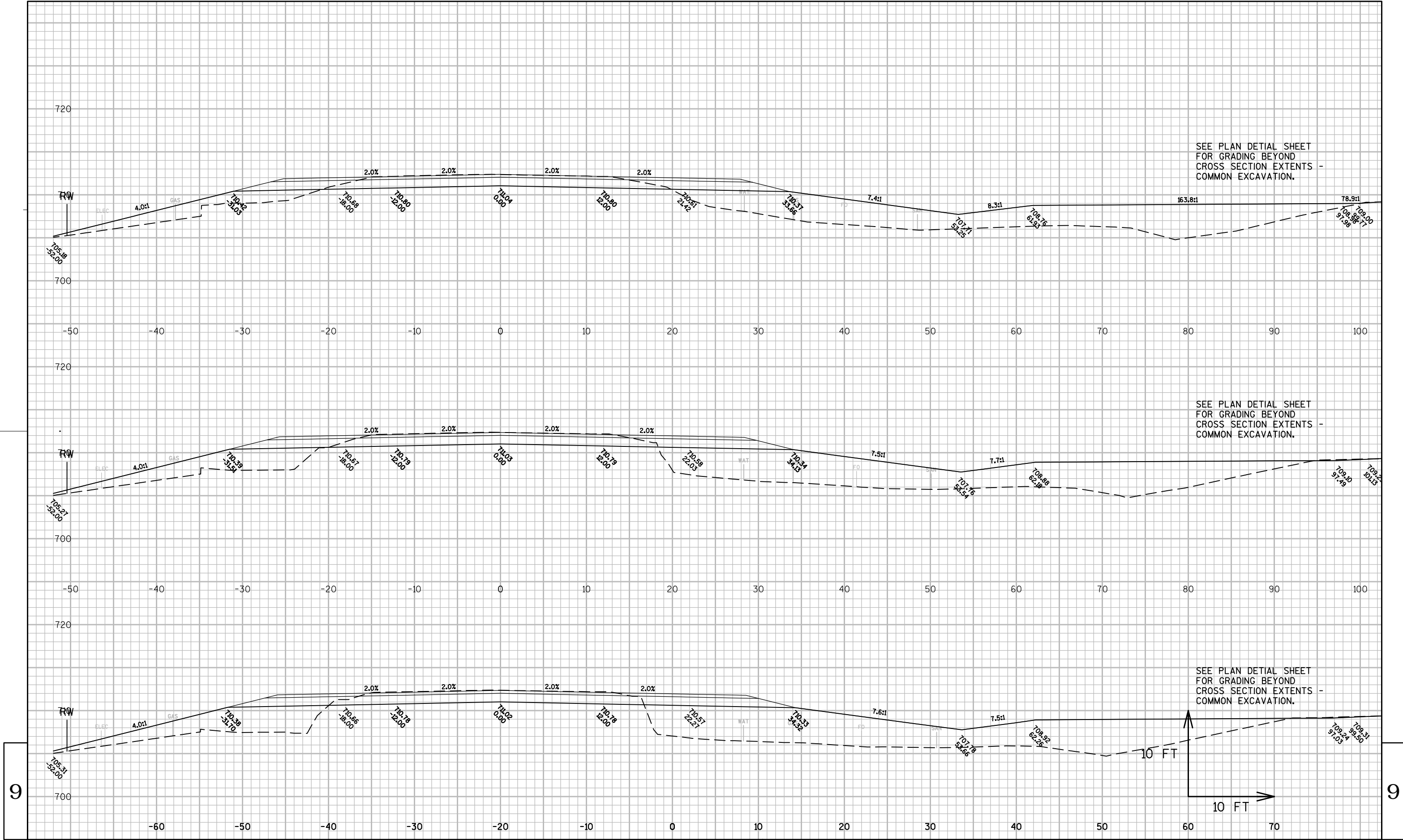
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WISDOT/CADDs SHEET 49







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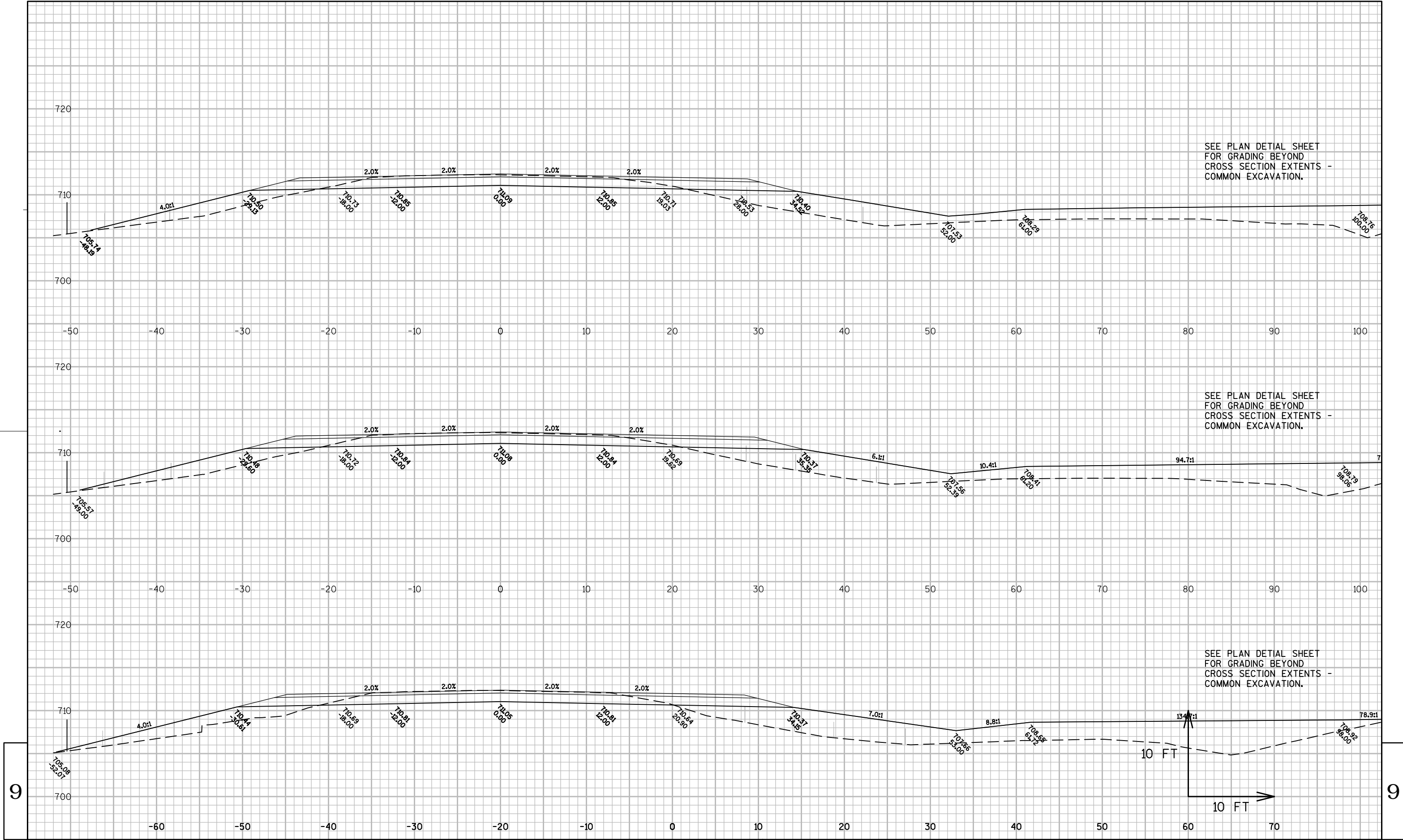
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|-----------------------|--------------|------------------|-----------------------------------|-------------|---|
| PROJECT NO:5783-03-71 | HWY: STH 131 | COUNTY: CRAWFORD | CROSS SECTIONS: STH 131 MAIN LINE | SHEET ----- | E |
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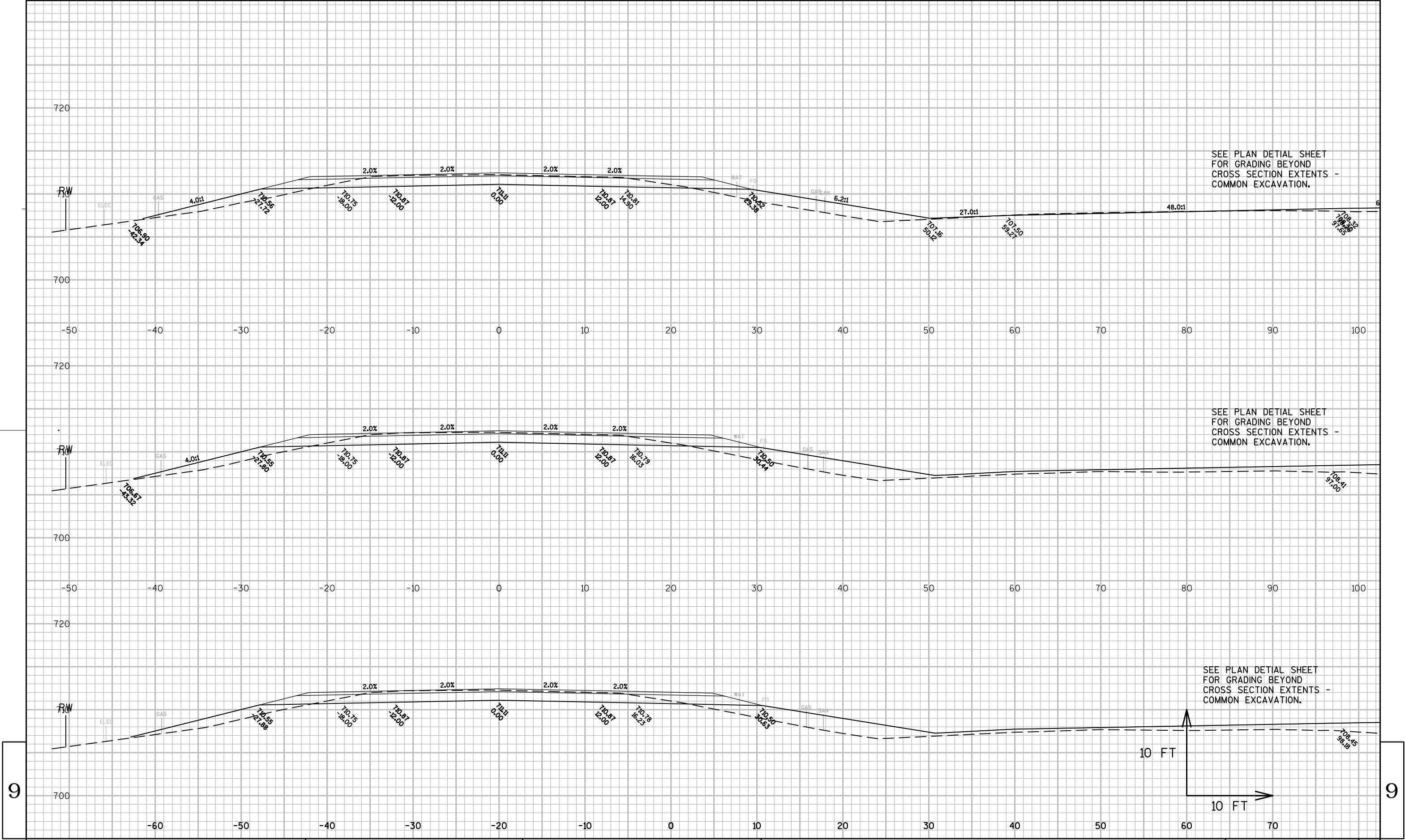
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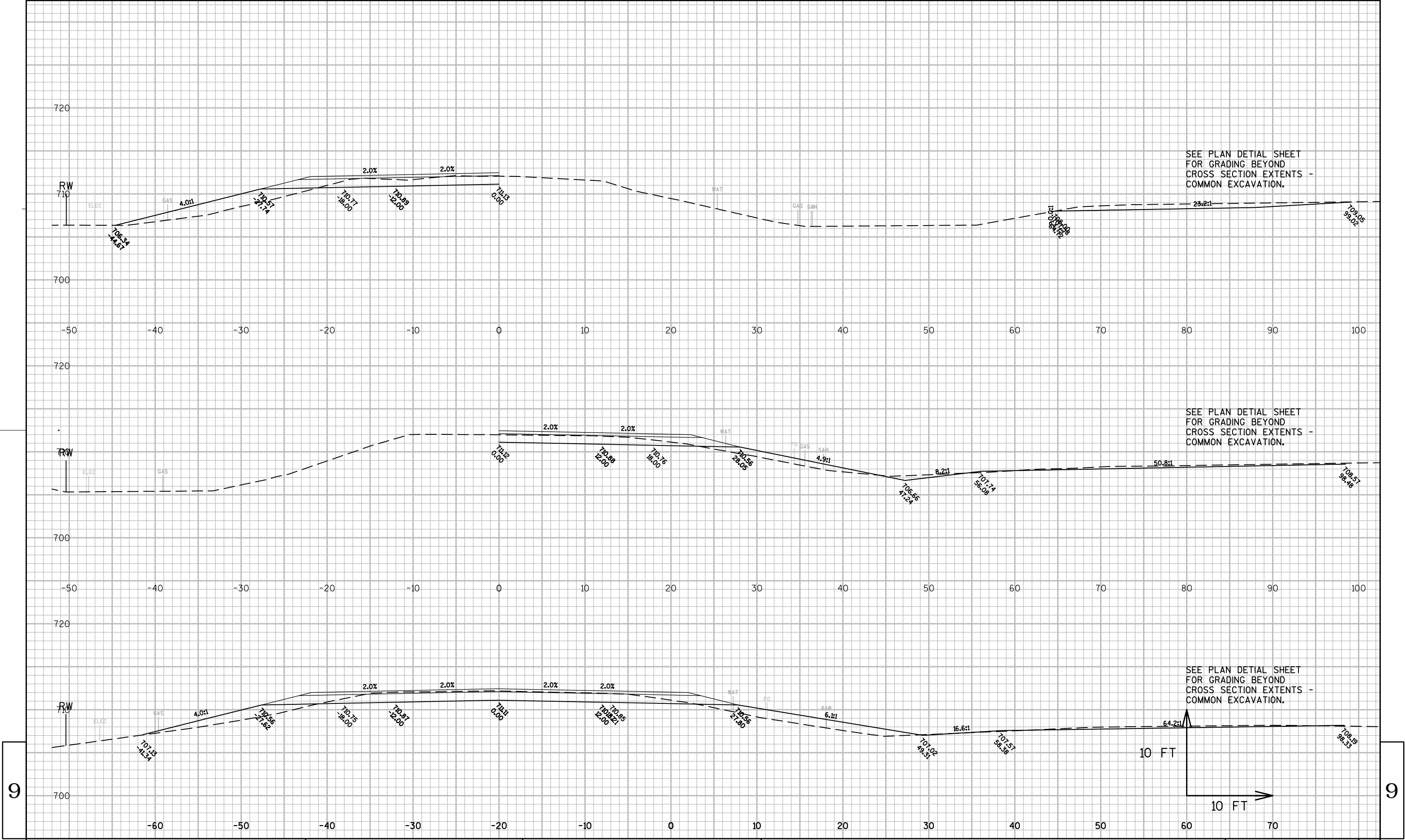
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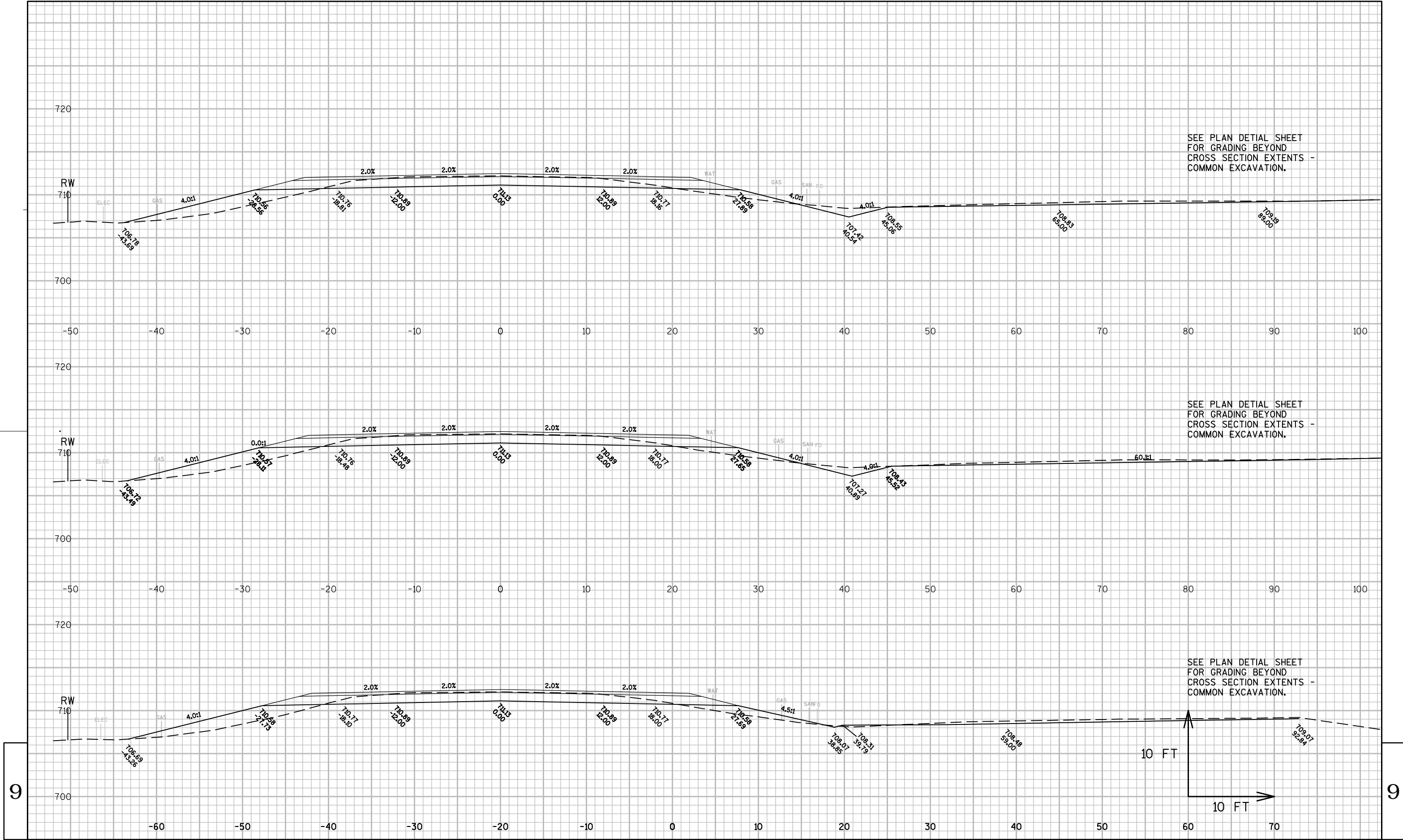




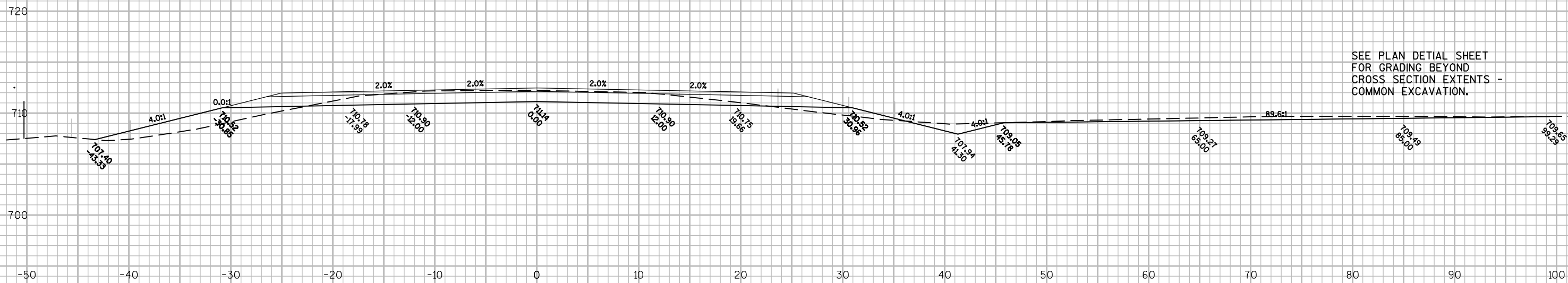
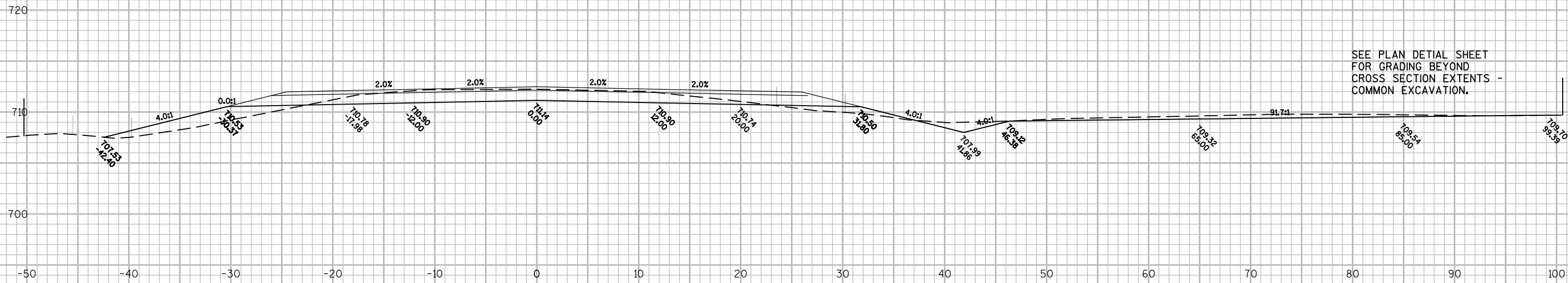
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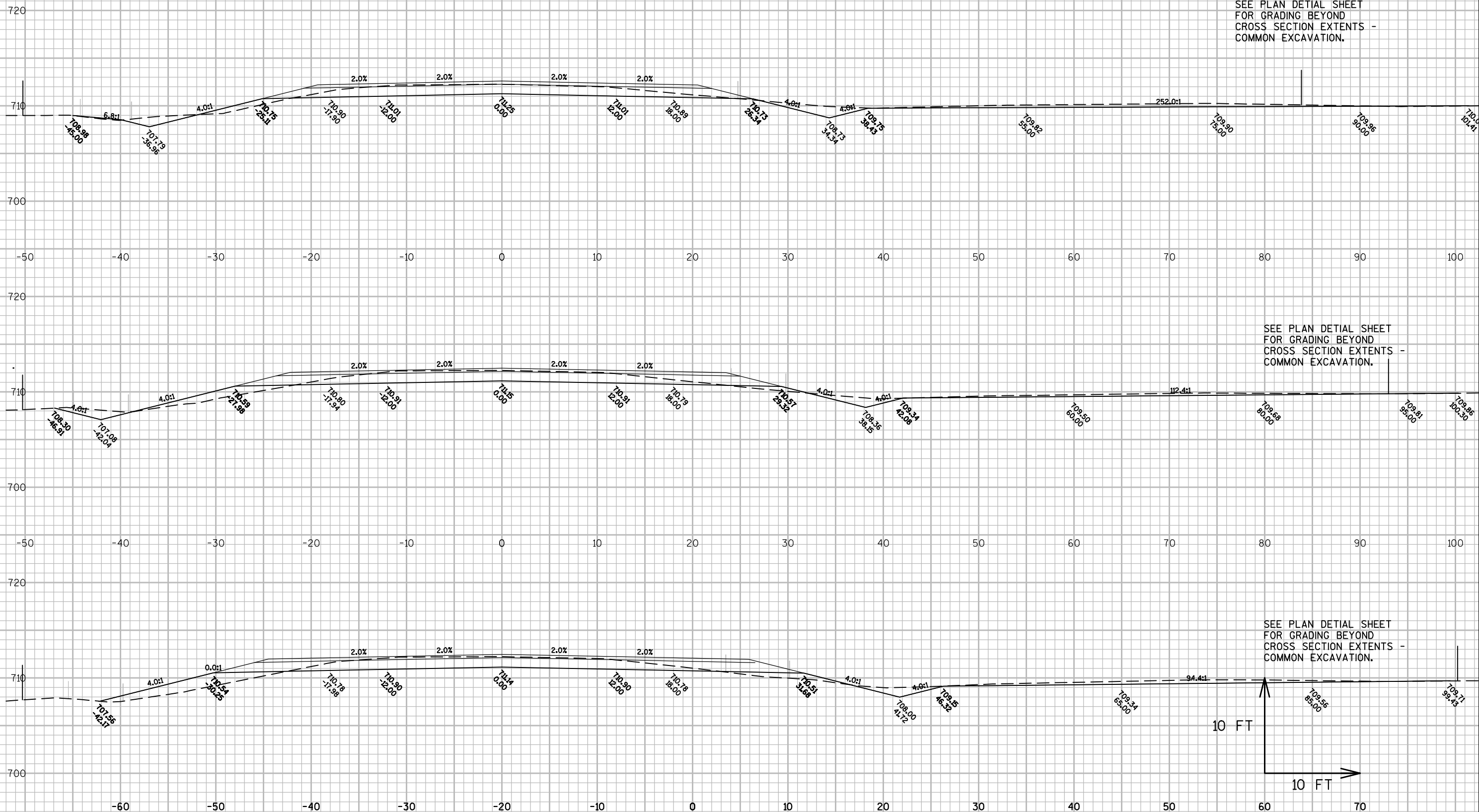
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| PROJECT NO:5783-03-71 | HWY: STH 131 | COUNTY: CRAWFORD | CROSS SECTIONS: STH 131 MAIN LINE | SHEET ----- | E |
|-----------------------|--------------|------------------|-----------------------------------|-------------|---|











PROJECT NO:5783-03-71

HWY: STH 131

COUNTY: CRAWFORD

CROSS SECTIONS: STH 131 MAIN LINE

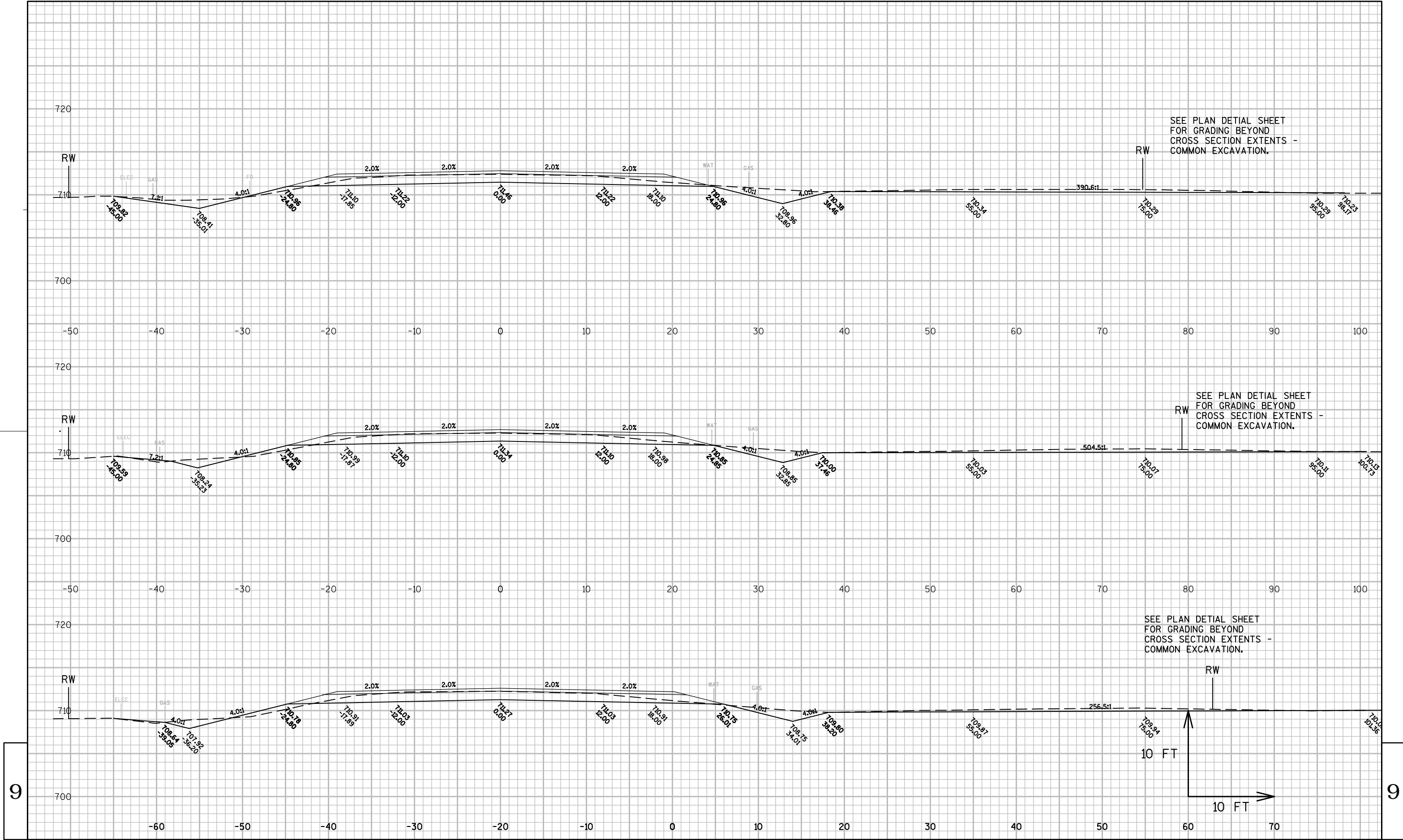
SHEET ----- E

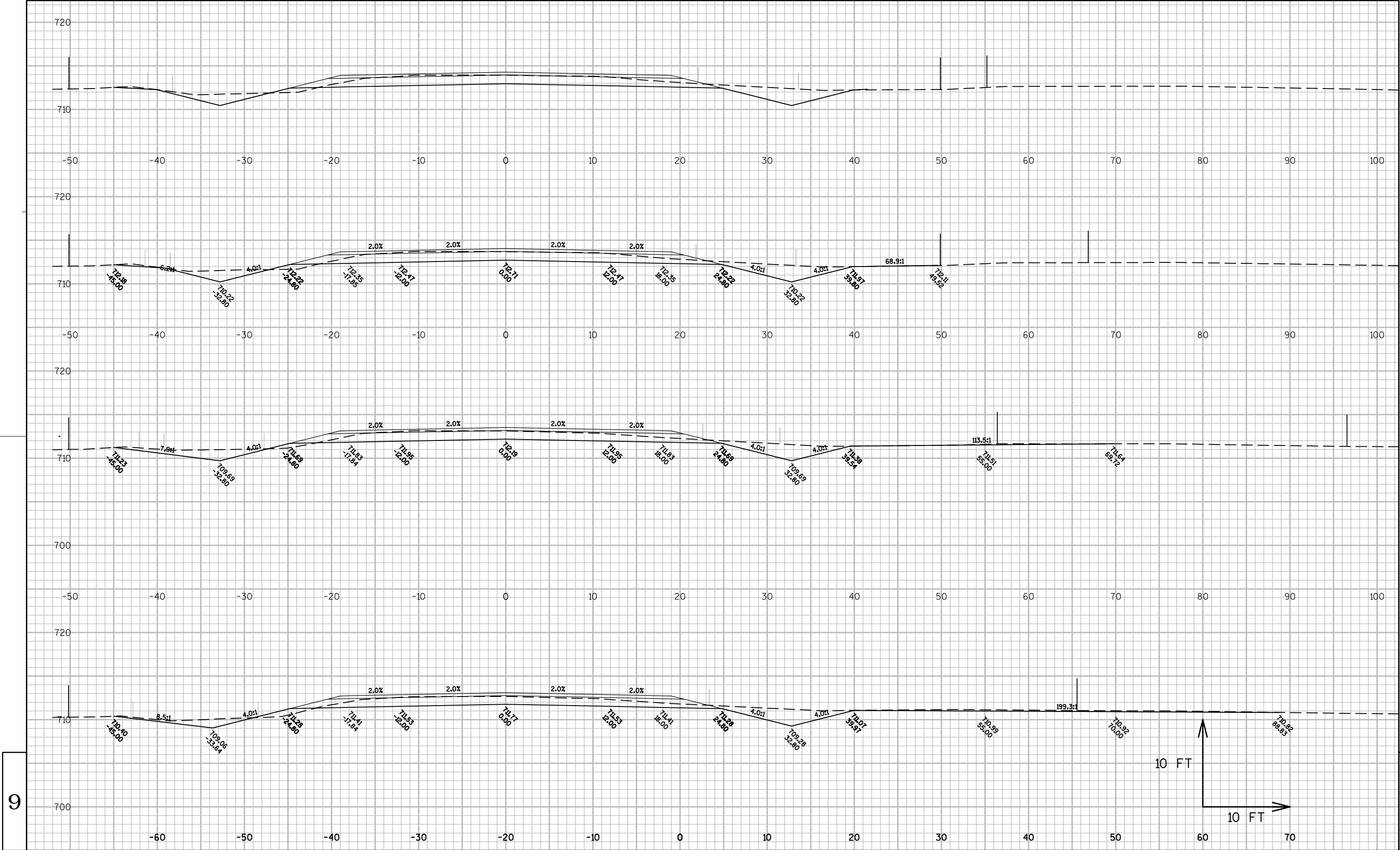
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PLOT DATE : 6/11/2013 2:39 PM

PLOT BY : OLDENBURG, THOMAS D PLOT NAME : ----- PLOT SCALE : 1 IN:10 FT

WISDOT/CADDs SHEET 49





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PROJECT NO:5783-03-71

HWY: STH 131

COUNTY: CRAWFORD

CROSS SECTIONS: STH 131 MAIN LINE

SHEET

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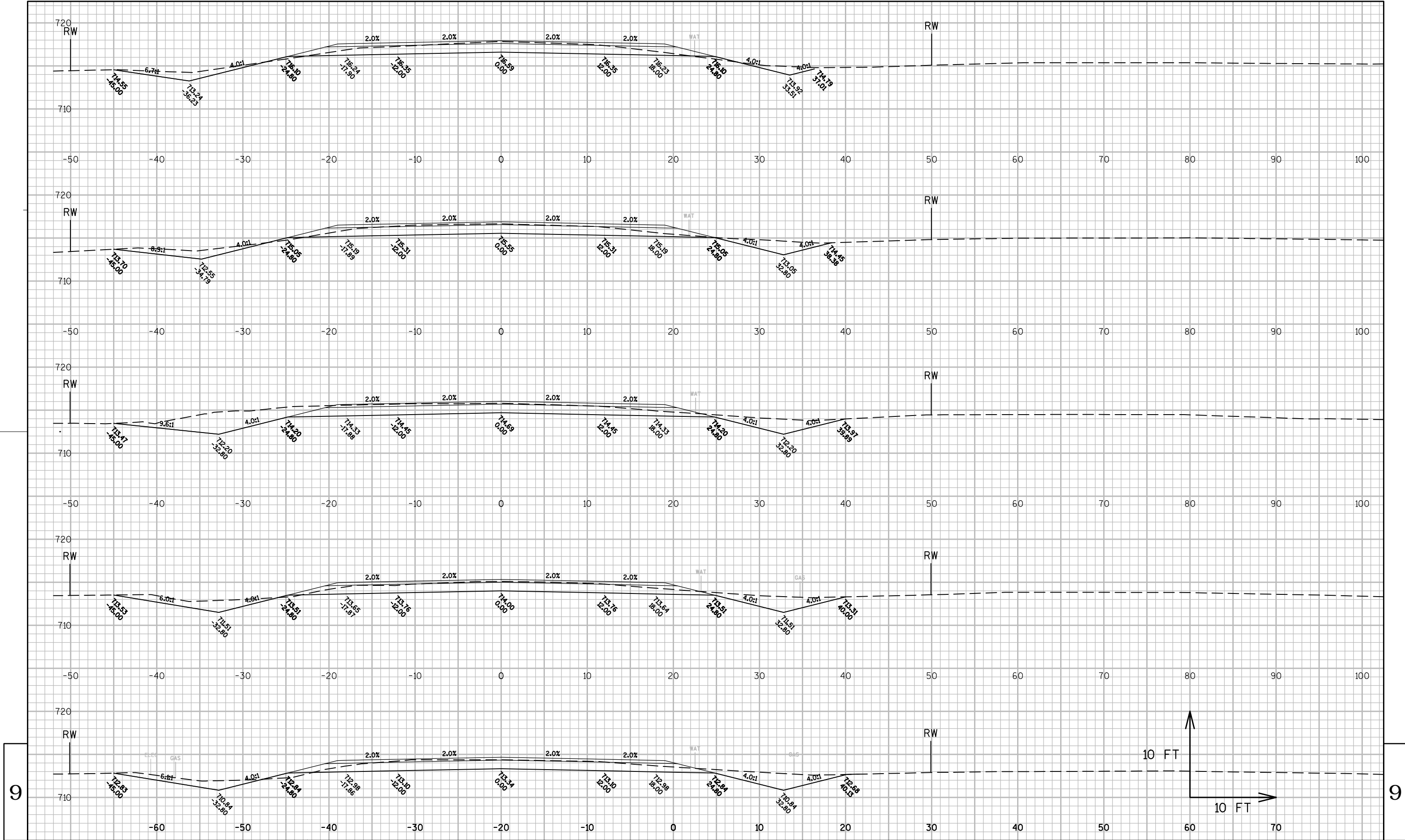
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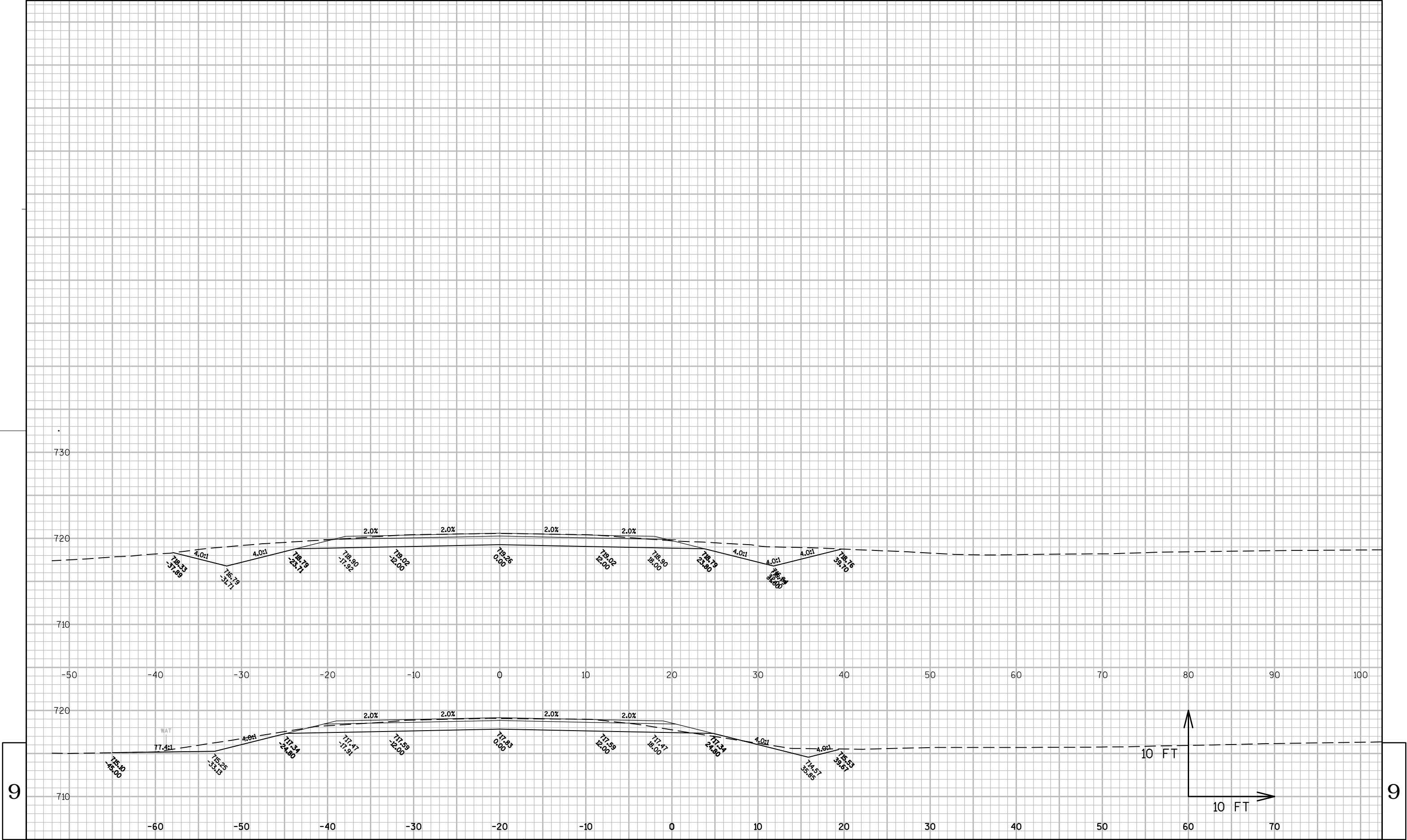
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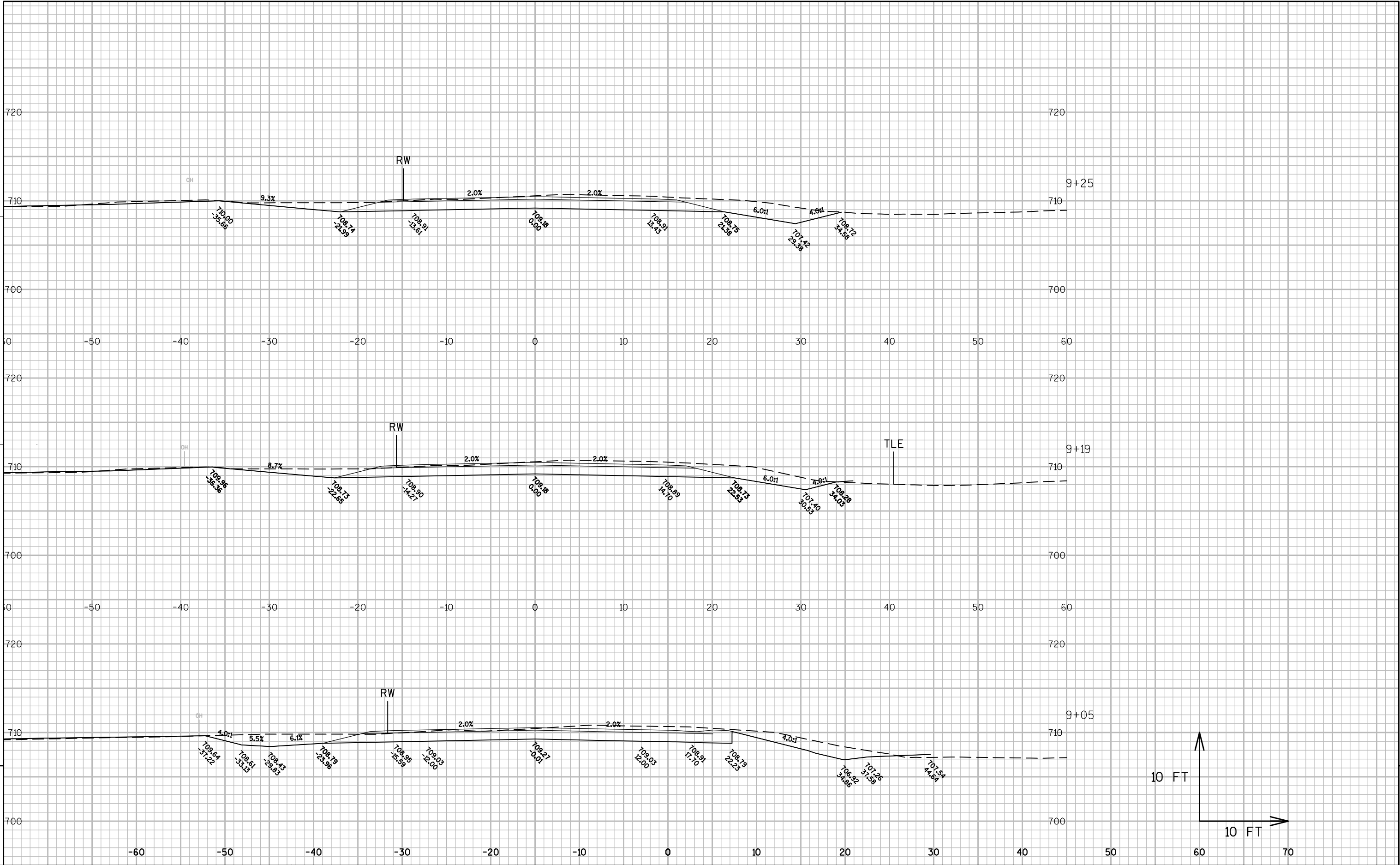
WISDOT/CADDs SHEET 49

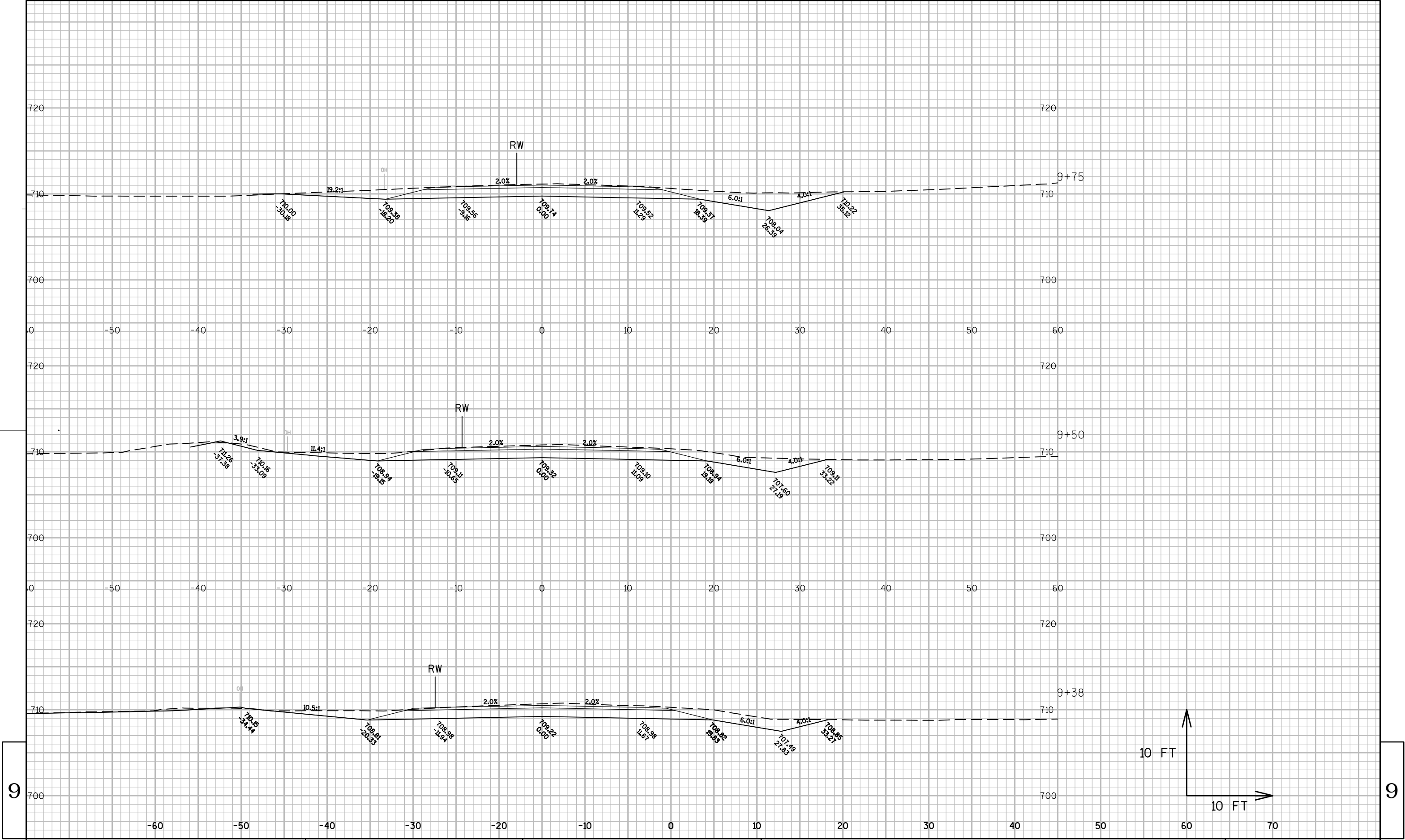


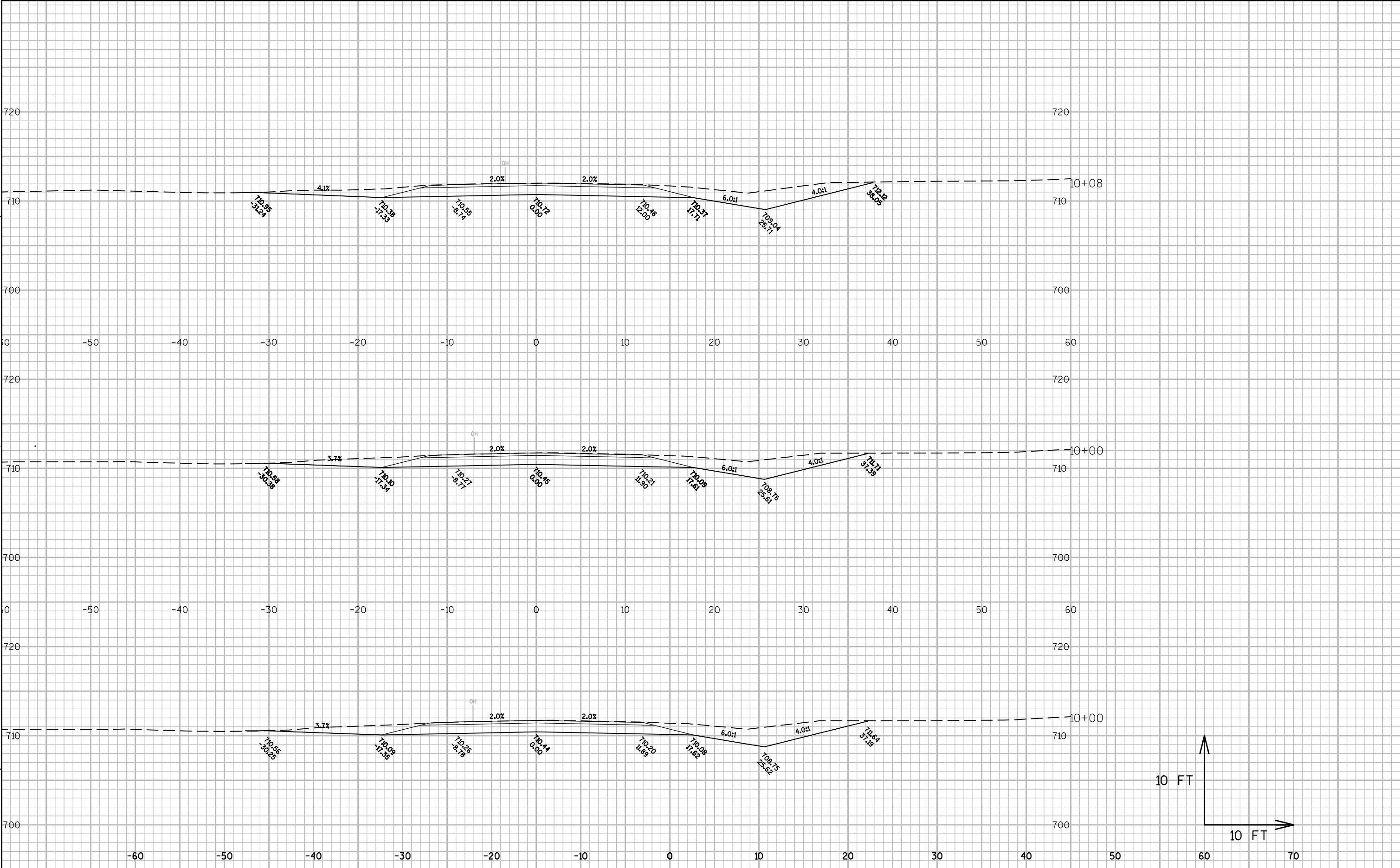
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## Notes



## *Wisconsin Department of Transportation*

Dedicated people creating transportation solutions  
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>