

BRIDGE

18'-0" 18'-0" CLEAR ZONE CLEAR ZONE 11'± 2'± 11'± -€ OF 90TH AVENUE VARIES VARIES 0.02'/FT. 0.02'/FT. ■ NORMAL NORMAL ──⇒ EXISTING CRUSHED **EXISTING** AGGREGATE BASE COURSE ASPHALTIC SURFACE

ABBREVIATIONS

ACRES CHISELED CENTERLINE COR CORNER CWT COUNT CUBIC YARD CY ELEVATION EL GAL GALLON **HOUSE** ΙP IRON PIPE LB POUND LINEAR FEET LUMP SUM LS LEFT MAXIMUM MAX MIN MINIMUM MON MONUMENT NORM NORMAL OAL OVERALL LENGTH PC PD POINT OF CURVATURE PEDESTAL POINT OF INTERSECTION PΙ PΚ PARKER-KALON PL PROPERTY LINE PLE PERMANENT LIMITED EASEMENT PP POWER POLE PΤ POINT OF TANGENCY RADIUS REQ'D REQUIRED RT RIGHT R/W RIGHT-OF-WAY SQUARE FEET SHLDR SHOULDER STATION STA SY SQUARE YARD TEMPORARY LIMITED EASEMENT TLE VAR VARIES WELL

GENERAL NOTES

EROSION CONTROL ITEMS TO BE PLACED AS SHOWN ON THE PLAN OR AS DIRECTED BY THE ENGINEER.

NO TREES (AND/OR SHRUBS) ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

EXCAVATION FOR STRUCTURES SHALL INCLUDE FURNISHING, PLACEMENT AND COMPACTION OF ANY FILL MATERIAL REQUIRED TO PROVIDE A SUITABLE FOUNDATION FOR SUBSTRUCTURE UNITS.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

THE DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR WITH A MONUMENT TO BE INSTALLED BY THE CONTRACTOR AS DIRECTED BY THE ENGINEER.

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM (NAVD 88).

WETLANDS EXIST IN THE PROJECT AREA. NO DISTURBANCE IS ALLOWED OUTSIDE THE SLOPE INTERCEPT.

THE LOCATION AND WIDTH OF THE EXISTING RIGHT-OF-WAY WAS NOT DETERMINED FOR THIS PROJECT. THE INFORMATION SHOWN IS ASSUMED AND AYRES ASSOCIATES DOES NOT WARRANT ITS ACCURACY.

UTILITIES

XCEL ENERGY 1414 WEST HAMILTON AVE. EAU CLAIRE, WI 54702-0008 ATTN: KYLE NEIDERMIRE 715-737-1576 kyle.s.neidermire@xcelenergy.com

ST. CROIX ELECTRIC COOPERATIVE 1925 RIDGEWAY STREET HAMMOND. WI 54015-5039 ATTN: ROB DOOLEY 715-796-7000 robdo@scecnet.net

BALDWIN TELECOM. INC. 930 MAPLE STREET **BALDWIN, WI 54002** ATTN: KEN CARLSRUD 715-688-1039 715-760-0966 (cell) ken.carlsrud@baldwin-telecom.net

* * DENOTES UTILITIES THAT ARE NOT DIGGERS HOTLINE MEMBERS



Toll Free (800) 242-8511 Hearing Impaired TDD (800) 542-2289 www.DiggersHotline.com

DESIGNER

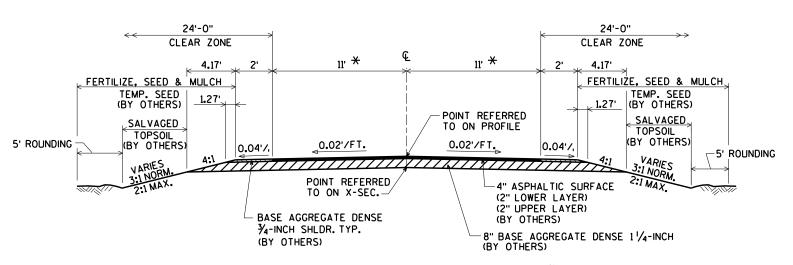
BRIDGE

AYRES ASSOCIATES 3433 OAKWOOD HILLS PARKWAY EAU CLAIRE, WI 54701 ATTN: DAN SYDOW, PE 715-834-3161 mcmahonc@ayresassociates.com

WISCONSIN DEPARTMENT OF NATURAL RESOURCES CONTACT:

NICK SCHAFF 1300 WEST CLAIREMONT AVE. P.O. BOX 4001 EAU CLAIRE, WI 54702-4001 715-839-1609 nicholas.schaff@wisconsin.gov

TYPICAL EXISTING SECTION



TYPICAL FINISHED SECTION

(TO BE DONE BY OTHERS)

*THE ASPHALT SURFACE SHALL BE PLACED 26.5 FEET WIDE AT THE ENDS OF THE BRIDGE TO 22 FEET WIDE AT 50 FEET FROM THE END OF BRIDGE.

PROJECT NO: 8947-00-70

HWY: 90th AVENUE

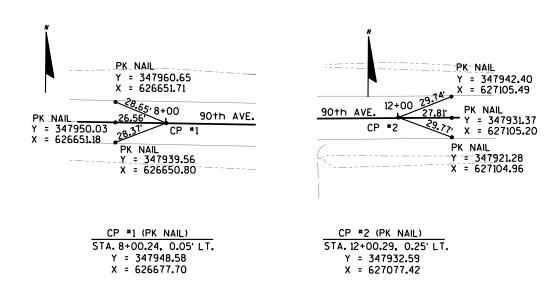
COUNTY: ST. CROIX

TYPICAL SECTIONS

SHEET



ALIGNMENT CONTROLS



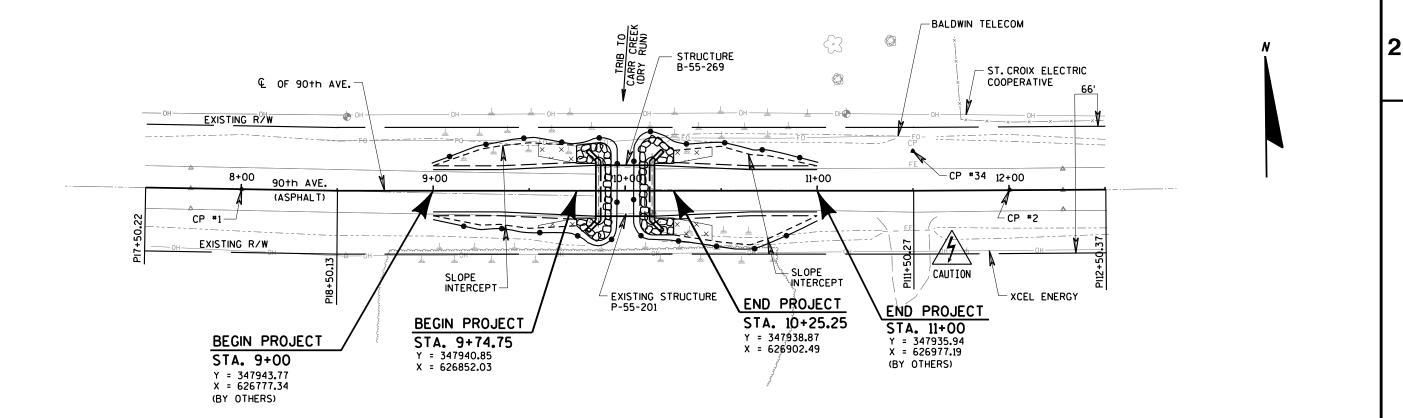
(BY OTHERS)

CONTROL POINT TIES

PROJECT NO: 8947-00-70 HWY: 90+h AVENUE COUNTY: ST. CROIX ALIGNMENT CONTROLS & TIES SHEET E

BRIDGE





		HYDROLOGIC SOIL GROUP										
	Α		В		С		D					
	(SLOPE (PERC	_		SLOPE (PERC		Š	SLOPE (PERC	RANGE ENT)	Ç	SLOPE (PERC	RANGE CENT)
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP- TURF	.19	.20 .26	.24 .30	.19 .25	.22	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE- TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:						•		•	•			
ASPHALT						.7095						
CONCRETE						.8095						
BRICK .7080												
DRIVES, WALKS	DRIVES, WALKS .7585											
R00FS	ROOFS .7595											
GRAVEL ROADS, SHOULDERS .4060												

LEGEND

| X X X | EROSION MAT CLASS || TYPE C (BY OTHERS)

| HIGH WATER 2 EL. 1196.4 | SILT FENCE
| RIPRAP HEAVY

BRIDGE

TOTAL PROJECT AREA = 0.30 ACRES

TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.18 ACRES

PROJECT NO: 8947-00-70 HWY: 90+h AVE. COUNTY: ST. CROIX EROSION CONTROL SCALE, FEET ST. SHEET E

DATE 15	0CT13	EST	ГІМАТЕ	OF QUAN	
LINE		LTEM DECODERTION		TOTAL	8947-00-70
NUMBER		ITEM DESCRIPTION REMOVING OLD STRUCTURE OVER WATERWAY	UNIT LS	TOTAL 1. 000	QUANTI TY 1. 000
0010	203. 0300. 3	(STATION) 01. 10+00	LS	1.000	1.000
0020	206. 1000	EXCAVATION FOR STRUCTURES BRIDGES	LS	1. 000	1.000
0020	200. 1000	(STRUCTURE) 01. B-55-269	20	1. 000	1.000
0030	208. 0100	BORROW	CY	40.000	40.000
0040	210.0100	BACKFILL STRUCTURE	CY	160.000	160.000
0050	213. 0100	FINISHING ROADWAY (PROJECT) 01.	EACH	1. 000	1.000
		8947-00-70			
0060	502. 0100	CONCRETE MASONRY BRIDGES	CY	91. 000	91. 000
0070	502. 3200	PROTECTI VE SURFACE TREATMENT	SY	105. 000	105. 000
0800	505. 0405	BAR STEEL REINFORCEMENT HS BRIDGES	LB	4, 000. 000	4, 000. 000
0090	505.0605	BAR STEEL REINFORCEMENT HS COATED	LB	9, 380. 000	9, 380. 000
		BRI DGES			
0100	513. 4060	RAILING TUBULAR TYPE M (STRUCTURE) 01.	LS	1. 000	1. 000
		B-55-269			
0110	516. 0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	16. 000	16. 000
0120	550. 2104	PILING CIP CONCRETE 10 3/4 X 0.25-INCH	LF	275. 000	275. 000
0130	606. 0300	RI PRAP HEAVY	CY	85. 000	85. 000
0140	612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	140.000	140.000
0150	619. 1000	MOBILIZATION	EACH	1. 000	1.000
0160	628. 1504	SILT FENCE	LF	625. 000	625. 000
0170	628. 1520	SILT FENCE MAINTENANCE	LF	1, 250. 000	1, 250. 000
0180	628. 1905	MOBILIZATIONS EROSION CONTROL	EACH	1. 000	1.000
0190	628. 1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	1. 000	1.000
0200	634. 0612	POSTS WOOD 4X6-INCH X 12-FT	EACH	4. 000	4. 000
0210	637. 2230	SIGNS TYPE II REFLECTIVE F	SF	12. 000	12.000
0210	642. 5001	FIELD OFFICE TYPE B	EACH	1. 000	1. 000
0230	643. 0100	TRAFFIC CONTROL (PROJECT) 01. 8947-00-70	EACH	1. 000	1. 000
0240	645. 0120	GEOTEXTILE FABRIC TYPE HR	SY	220. 000	220. 000
0250	650. 6500	CONSTRUCTION STAKING STRUCTURE LAYOUT	LS	1. 000	1. 000
		(STRUCTURE) 01. B-55-269			
		·			
0260	650. 9910	CONSTRUCTION STAKING SUPPLEMENTAL	LS	1. 000	1. 000
		CONTROL (PROJECT) 01. 8947-00-70			
0270	715. 0502	INCENTIVE STRENGTH CONCRETE STRUCTURES	DOL	546. 000	546.000
0280	ASP. 1TOA	ON-THE-JOB TRAINING APPRENTICE AT \$5.	HRS	1, 200. 000	1, 200. 000
0200	ACD 1TOC	00/HR	LIDC	200, 000	200 000
0290	ASP. 1TOG	ON-THE-JOB TRAINING GRADUATE AT \$5.00/HR	нкэ	300.000	300.000
					222.230

208.0100 BORROW (CATEGORY 0010)

LOCATION				CY
B-55-269	(Undistributed	around	wings)	40
TOTAL				40

213.0100 FINISHING ROADWAY (CATEGORY 0010)

LOCATION	EACH
PROJECT 8947-00-70	1

619.1000 MOBILIZATION

LOCATION	EACH
PROJECT 8947-00-70 (CATEGORY 0020)	1
TOTAL	1

SILT FENCE & SILT FENCE MAINTENANCE (CATEGORY 0010)

		628.1504	628.1520 MAINTENANCE
STATION TO STATION	LOCATION	LF	LF
Sta. 9+00 to Sta. 9+96	LT & RT	250	500
Sta. 10+05 to Sta. 11+00	LT & RT	250	500
Undistributed		125	250
TOTALS		625	1,250

MOBILIZATIONS EROSION CONTROL & EMERGENCY EROSION CONTROL (CATEGORY 0010)

	628.1905	628.1910
	MOBILIZATIONS	MOBILIZATIONS EMERGENCY
	EROSION CONTROL	EROSION CONTROL
LOCATION	EACH	EACH
PROJECT 8947-00-70	1	1

634.0612 WOOD POSTS 4X6 INCH X 12 FT (CATEGORY 0010)

STATION	LOCATION	EACH
Sta. 9+84	LT (Object Marker)	1
Sta. 9+84	RT (Object Marker)	1
Sta. 10+16	LT (Object Marker)	1
Sta. 10+16	RT (Object Marker)	1
TOTAL		4

637.2230 SIGNS TYPE II REFLECTIVE F (CATEGORY 0010)

STATION		SF
~	(0)	
Sta. 9+84	LT (Object Marker) W5-52L	3
Sta. 9+84	RT (Object Marker) W5-52R	3
Sta. 10+16	LT (Object Marker) W5-52R	3
Sta. 10+16	RT (Object Marker) W5-52L	3
TOTAT		1 2

642.5001 FIELD OFFICE TYPE B (CATEGORY 0010)

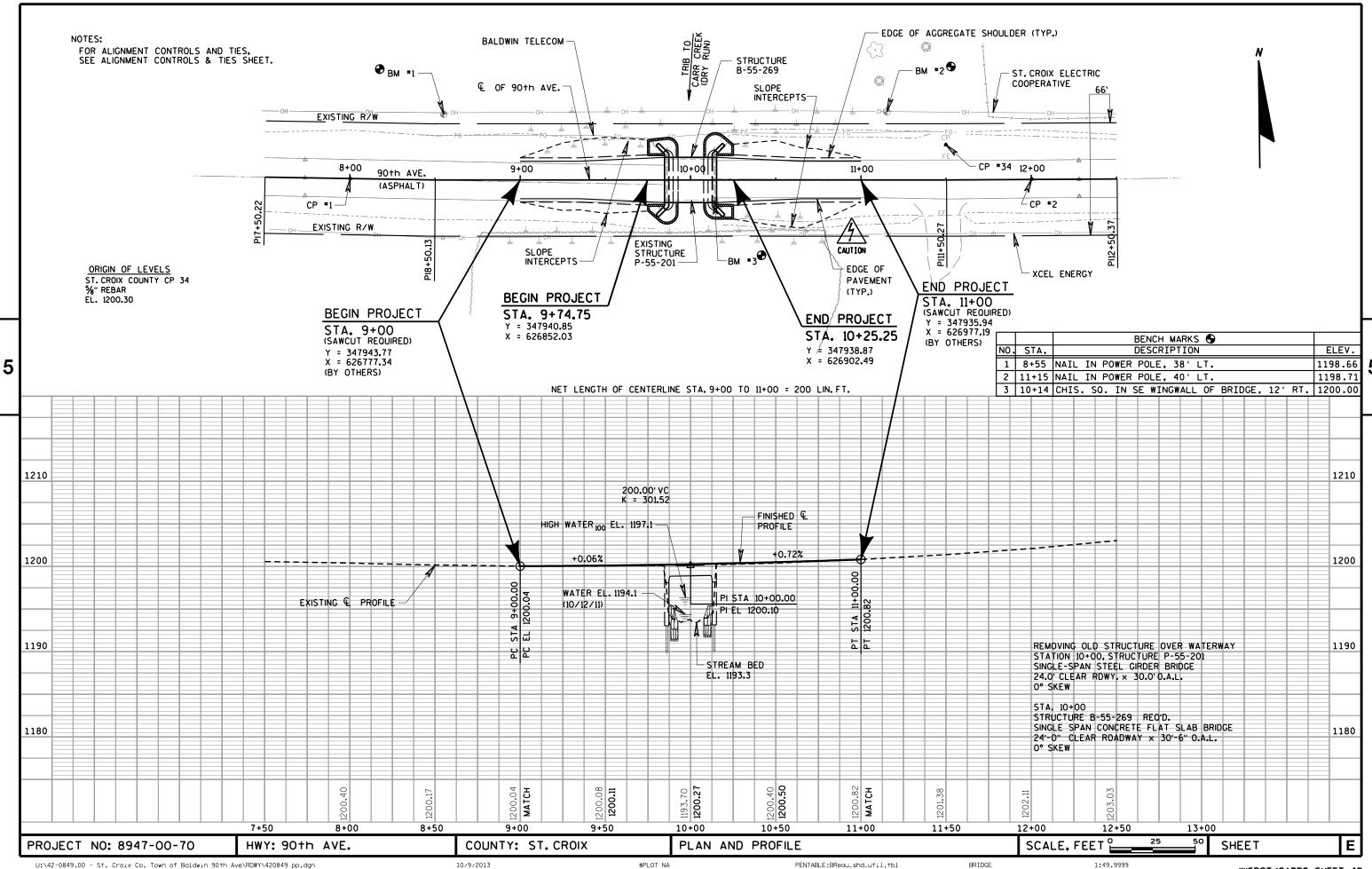
LOCATION	1	EACH
	0045 00 50	1
PROJECT	8947-00-70	1

643.0100 TRAFFIC CONTROL (CATEGORY 0010)

LOCATIO	N	EACH
PROJECT	8947-00-70	1

CONSTRUCTION STAKING

		650.6500	650.9910
		STRUCTURE	SUPPLEMENTARY
		LAYOUT	CONTROL
CATEGORY	LOCATION	LS	LS
0010	ID 8947-00-70		1
0020	B-55-269	1	
TOTALS		1	1



Standard Detail Drawing List

08E09-06 12A03-10 15C02-04A 15C02-04B 15C06-06 SILT FENCE
NAME PLATE (STRUCTURES)
BARRICADES AND SIGNS FOR MAINLINE CLOSURES
BARRICADES AND SIGNS FOR MAINLINE CLOSURES
SIGNING & MARKING FOR TWO LANE BRIDGES

TYPICAL APPLICATION OF SILT FENCE

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PLAN VIEW SILT FENCE AT MEDIAN SURFACE DRAINS



GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- 2 FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- 3 WOOD POSTS SHALL BE A MINIMUM SIZE OF 11/8" X 11/8" OF OAK OR HICKORY.
- 4) SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- (5) CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK

(WHEN REQUIRED BY THE ENGINEER)



SILT FENCE

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TYPICAL NAME PLATE

(BRIDGES, CULVERTS, AND RETAINING WALLS)



NUMBERING DESIGNATION MULTI-UNIT STRUCTURES

GENERAL NOTES

NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- 1 EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- (2) REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SPREAD OPEN SO THE TOP OF LUG IS 11/4" WIDE

SECTION A-A

ALTERNATE LUG



ALTERNATE LUG

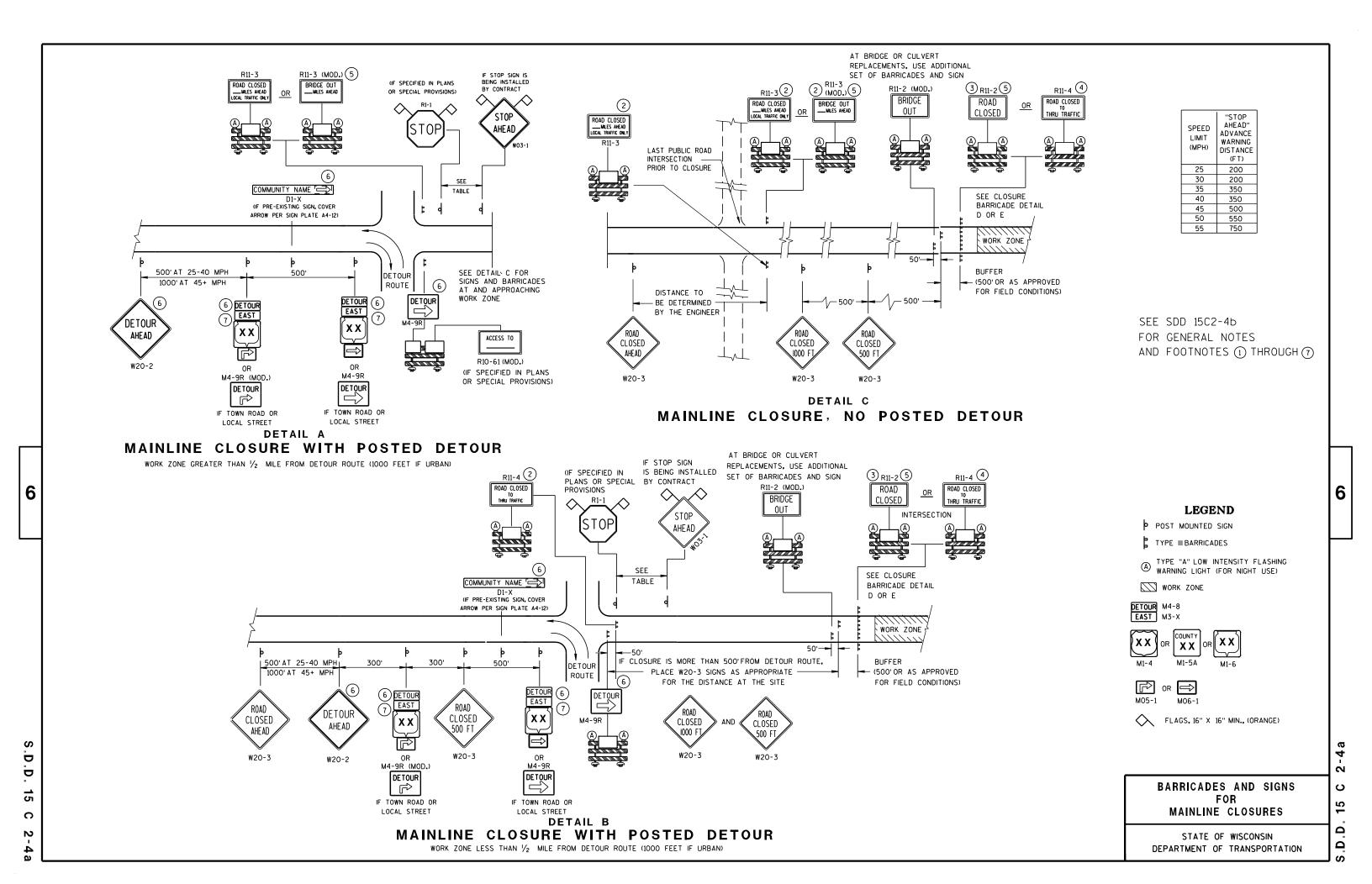
(FOR ATTACHMENT TO PRECAST STRUCTURES)

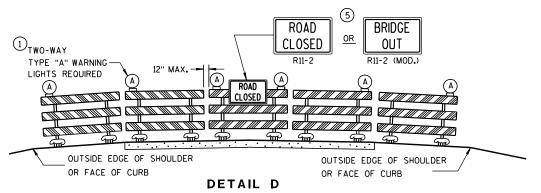
NAME PLATE (STRUCTURES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

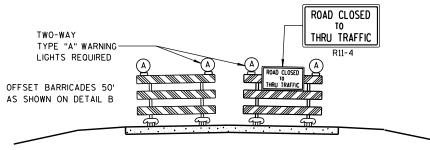
 D. 12 A 3-10





ROAD CLOSURE BARRICADE DETAIL

APPROACH VIEW



DETAIL E LANE CLOSURE BARRICADE DETAIL APPROACH VIEW

SEE SDD 15C2-4a FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

THE REFLECTIVE SHEETING USED ON R11-2, R11-3, R11-4, R10-61 AND R1-1 SIGNS SHALL COMPLY WITH SUBSECTION 637.2.2.2 OF THE STANDARD SPECIFICATIONS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X AND M4-8 SHALL BE 24" X 12" (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.) M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.) MO5-1 AND MO6-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.) D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS. R1-1 SHALL BE 36" X 36".

- (1) TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX.8-FOOT LIGHT SPACING).
- THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- (3) FOR ROAD CLOSURE <u>WITHOUT</u> LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- (4) FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN, USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES

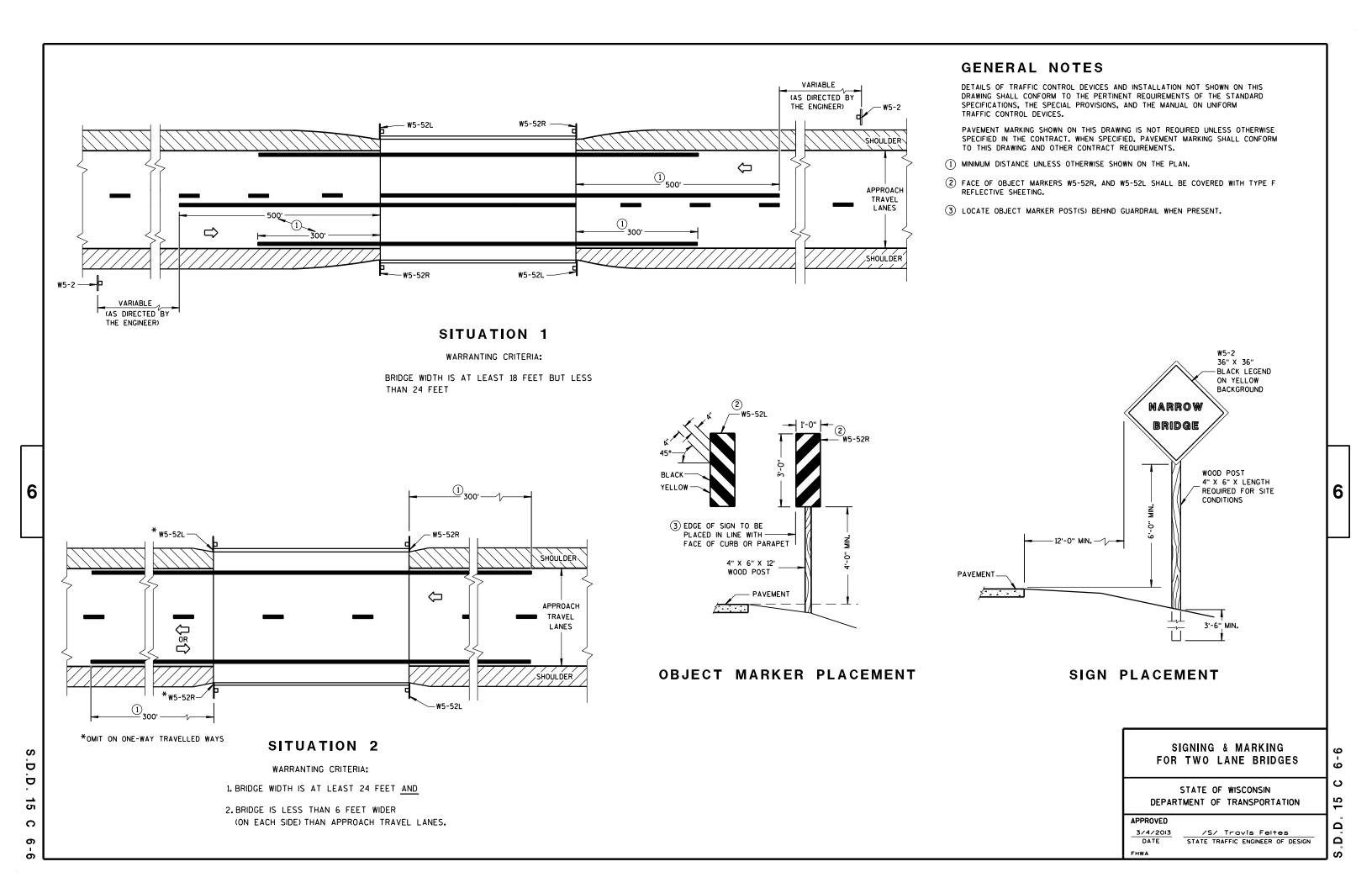
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

APPROVED

/S/ Thomas N. Notbohm
CHIEF SIGNS AND MARKING ENGINEER

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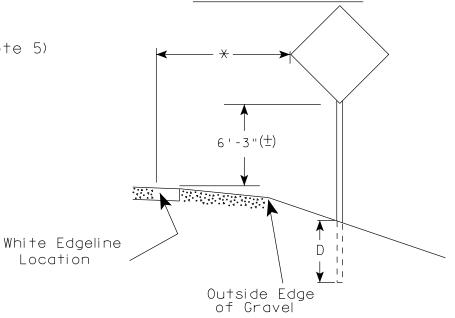


URBAN ARFA

2' Min - 4' Max (See Note 5) 7'-3"(士) ** Curb Flowline.

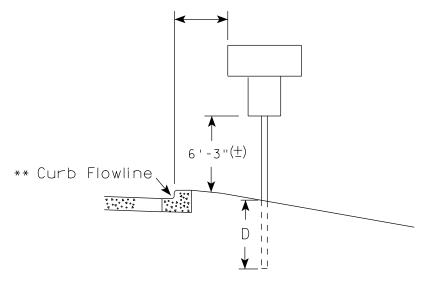
Location

RURAL ARFA (See Note 2)



2' Min - 4' Max (See Note 5)

D



5'-3"(士) White Edgeline D 11 Location Outside Edae of Gravel

- $\mid_{X|X}$ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.
- * 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

PLOT DATE: 21-SEP-2011 13:33

GENERAL NOTES

- 1. Signs wider than 4 feet or larger than 20 sq. ft. shall be mounted on multiple posts. Refer to plate A4-4.
- 2. If signs are mounted on barrier wall, see A4-10 sign plate.
- 3. For expressways and freeways, mounting height is 7'- 3" (+) or 6'-3" (+) depending upon existence of a sub-sign.
- 4. Minimum mounting height for J assemblies (A4-5) is 7'-3'' (±) or 6'-3'' (+) per urban or rural detail respectively.
- 5. Minimum mounting height for signs mounted on traffic signal poles is 5' - 3" (+).
- 6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
- 7. The (+) tolerance for mounting height is 3 inches.
- 8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3''(+) or as directed by the Engineer.
- 9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (+). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of $4'-3''(\pm)$.

POST EMBEDMENT DEPTH

Area of Sign	
Installation	D
(Sq. Ft.)	(Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

SHEET NO:

APPROVED

Matther R Raud for State Traffic Engineer

DATE 9/21/2011

PLATE NO. 44-3.16

PROJECT NO: 8947-00-70

HWY: 90TH AVENUE

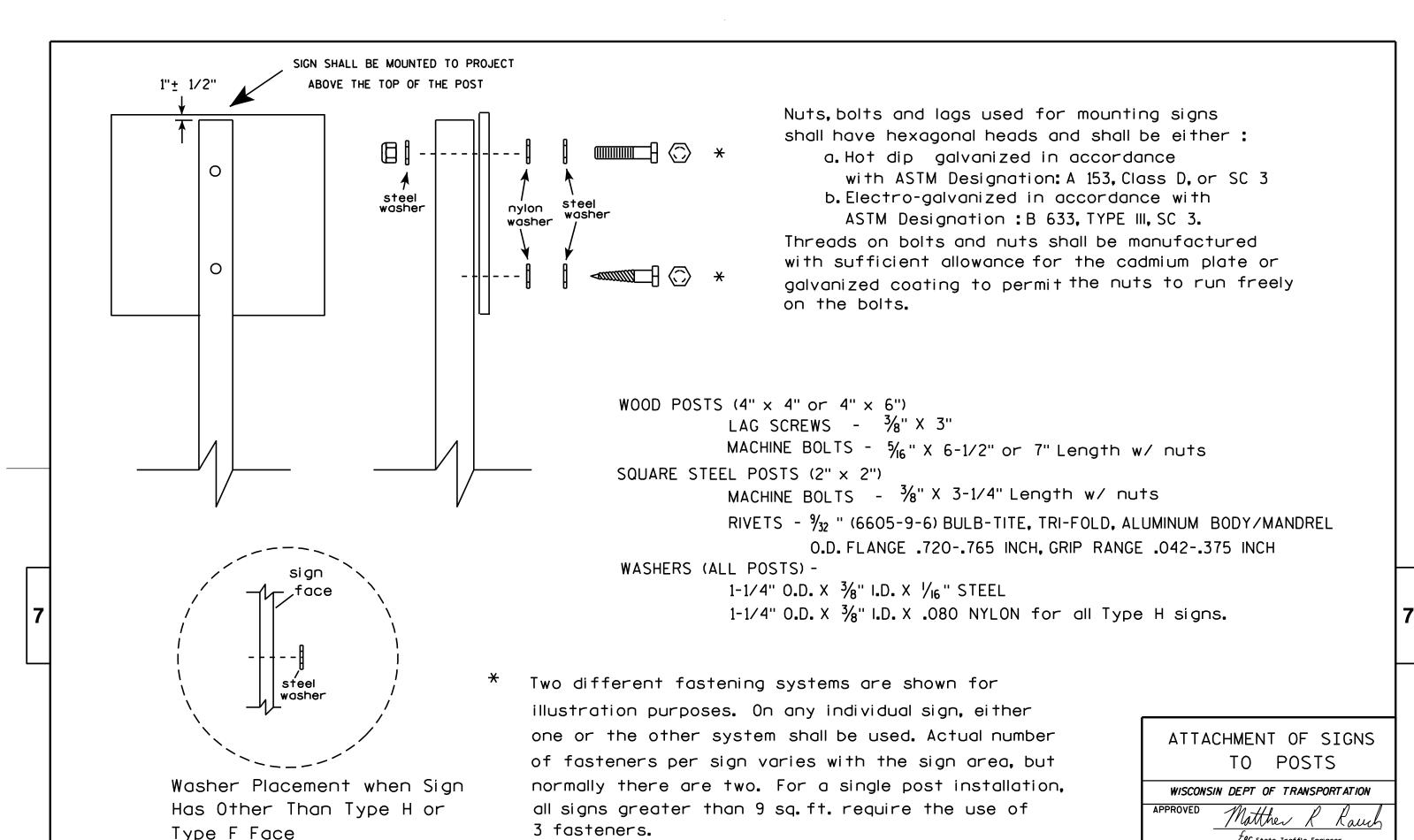
COUNTY: ST. CROIX

PLOT BY: mscsia

PLOT NAME :

PLOT SCALE: 101.303739:1.000000

WISDOT/CADDS SHEET 42

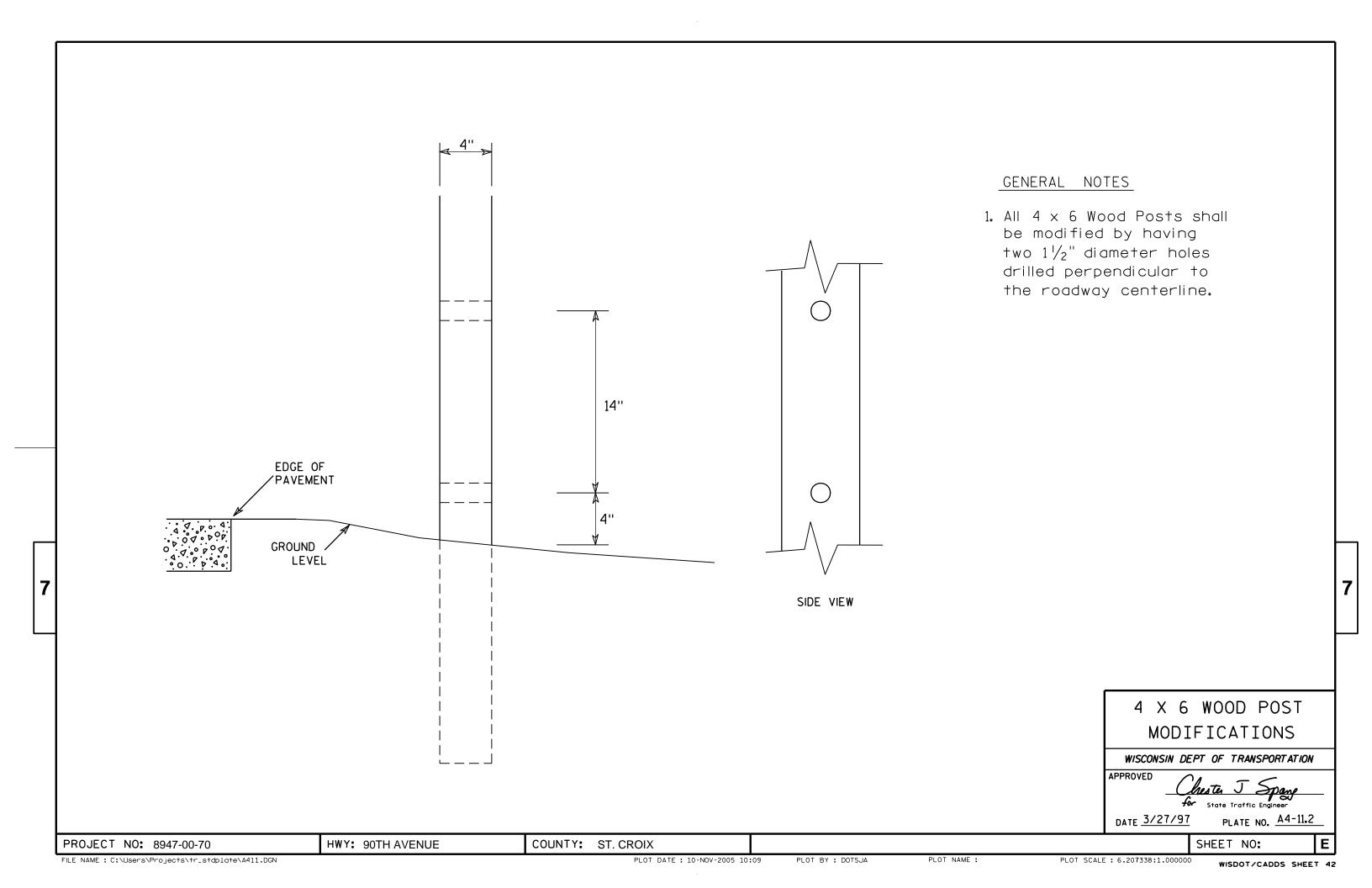


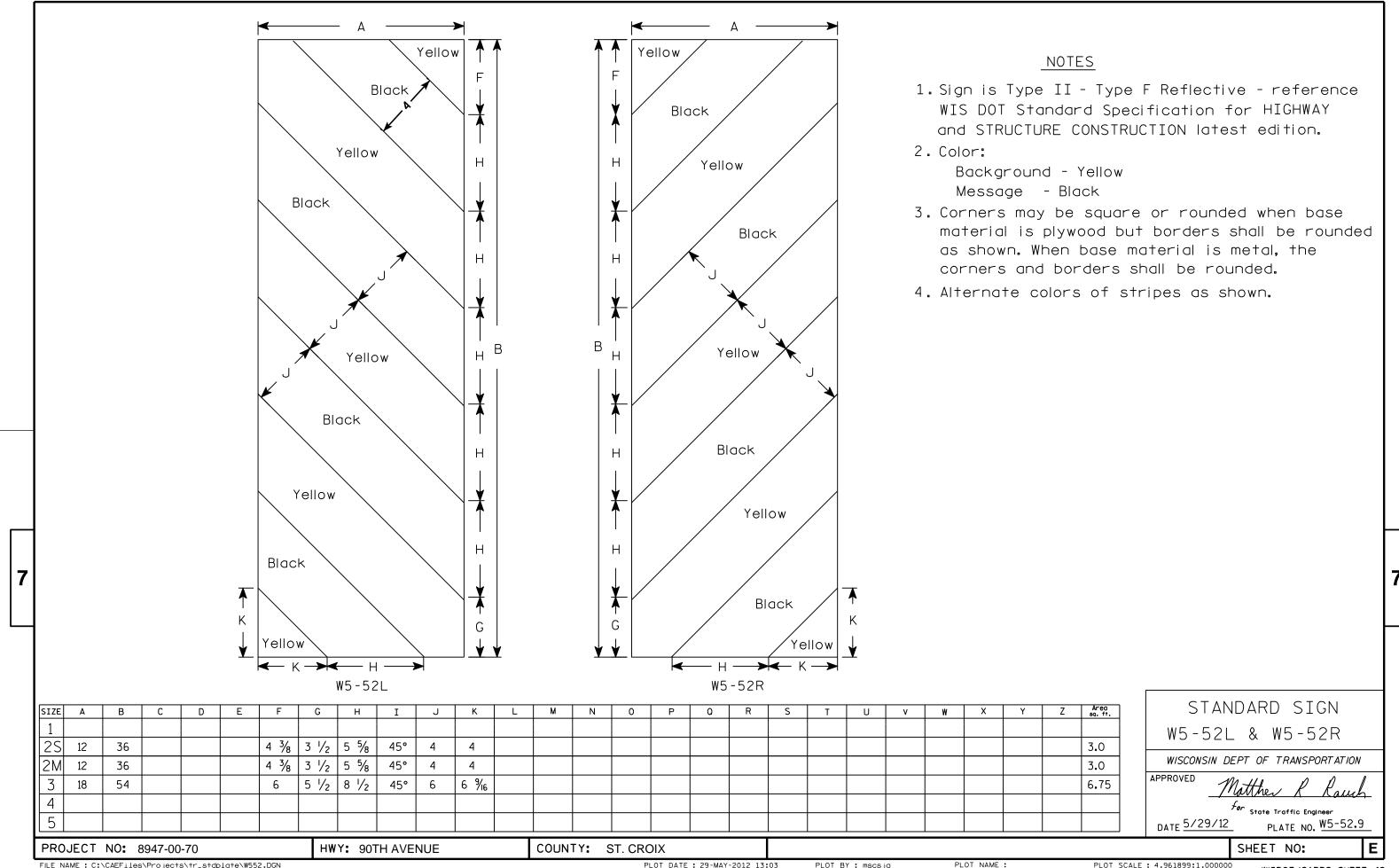
COUNTY: ST. CROIX HWY: 90TH AVENUE SHEET NO: PROJECT NO: 8947-00-70 FILE NAME : C:\Users\PROJECTS\tr_stdplate\A48.DGN PLOT DATE: 23-MAR-2010 10:15 PLOT BY : ditjph WISDOT/CADDS SHEET 42

For State Traffic Engineer

PLATE NO. 44-8.7

DATE 3/23/10





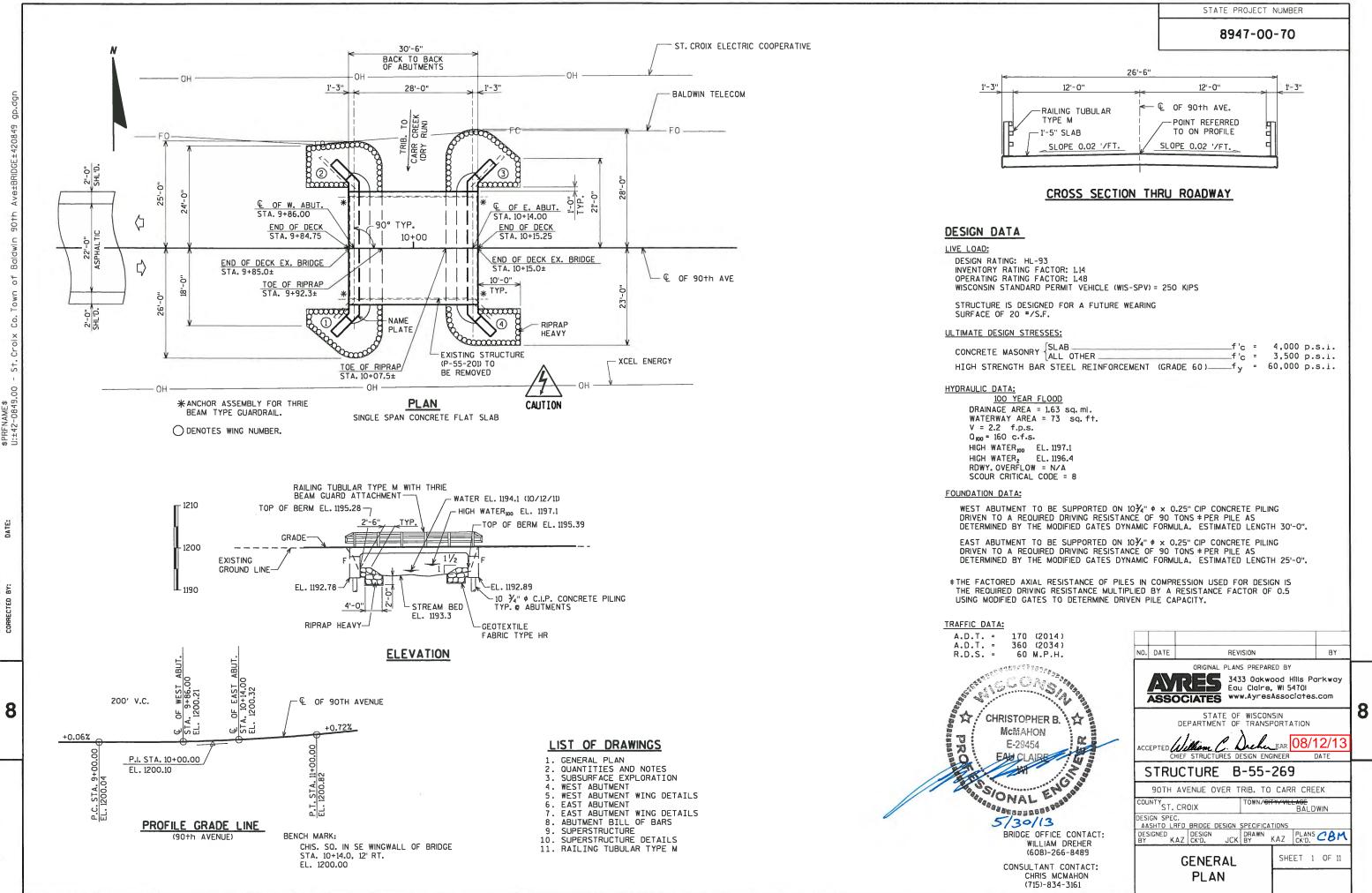
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PLOT DATE: 29-MAY-2012 13:03

PLOT BY: mscsja

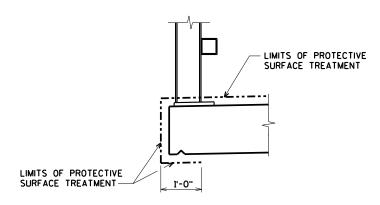
PLOT SCALE: 4.961899:1.000000

WISDOT/CADDS SHEET 42



TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBER	BID ITEMS	UNIT	W. ABUT.	E. ABUT.	SUPER.	TOTAL
203.0500.S	REMOVING OLD STRUCTURE OVER WATERWAY STATION 10+00	LS				1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-55-269	LS				1
210.0100	BACKFILL STRUCTURE	CY	80	80		160
502.0100	CONCRETE MASONRY BRIDGES	CY	22.0	22.0	47.0	91
502.3200	PROTECTIVE SURFACE TREATMENT	SY			105	105
505.0405	BAR STEEL REINFORCEMENT HS BRIDGES	LB	2,000	2,000		4,000
505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	640	640	8,100	9,380
513.4060	RAILING TUBULAR TYPE M B-55-269	LS				1
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	8	8		16
550.2104	PILING CIP CONCRETE 10¾ × 0.25-INCH	LF	150	125		275
606.0300	RIPRAP HEAVY	CY	40	45		85
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	70	70		140
645.0120	GEOTEXTILE FABRIC TYPE HR	SY	110	110		220
	NON DID TITHS					
	NON-BID ITEMS FILLER	SIZE				1/2" & 3/4"
	1 ILLEN	312L				/2 0 /4
						<u> </u>



PROTECTIVE SURFACE TREATMENT DETAIL

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.

THE FIRST DIGIT OF A THREE DIGIT BAR NO. AND THE FIRST TWO DIGITS OF A FOUR DIGIT BAR NO. SIGNIFIES THE BAR SIZE.

JOINT FILLER SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. DESIGNATION M 153, TYPE I, II OR III OR

A.A.S.H.T.O. DESIGNATION M 213.

THE SLOPE OF THE FILL IN FRONT OF THE ABUTMENTS
SHALL BE COVERED WITH RIPRAP HEAVY TO THE EXTENT
SHOWN ON THE GENERAL PLAN SHEET AND IN THE ABUTMENT DETAILS.

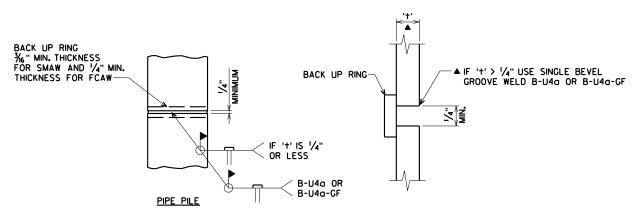
SLAB FALSEWORK SHALL BE SUPPORTED ON PILES UNLESS OTHERWISE APPROVED BY THE ENGINEER.

THE EXISTING GROUND LINE SHALL BE THE UPPER LIMIT FOR EXCAVATION FOR STRUCTURES.

THE EXISTING STRUCTURE, P-55-201, TO BE REMOVED, IS A SINGLE SPAN STEEL GIRDER BRIDGE, 30.0 FT. LONG WITH A 24.0 FT. CLEAR ROADWAY WIDTH.

AT BACKFACE OF ABUTMENTS ALL EXCAVATED VOLUME NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH BACKFILL STRUCTURE.

PROTECTIVE SURFACE TREATMENT IS TO BE APPLIED AS SHOWN IN DETAIL ON THIS SHEET.



PILE SPLICE DETAIL

CAST-IN-PLACE PILE SHELL MATERIAL SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

GRINDING MAY BE USED IN LIEU OF BACKGOUGING.

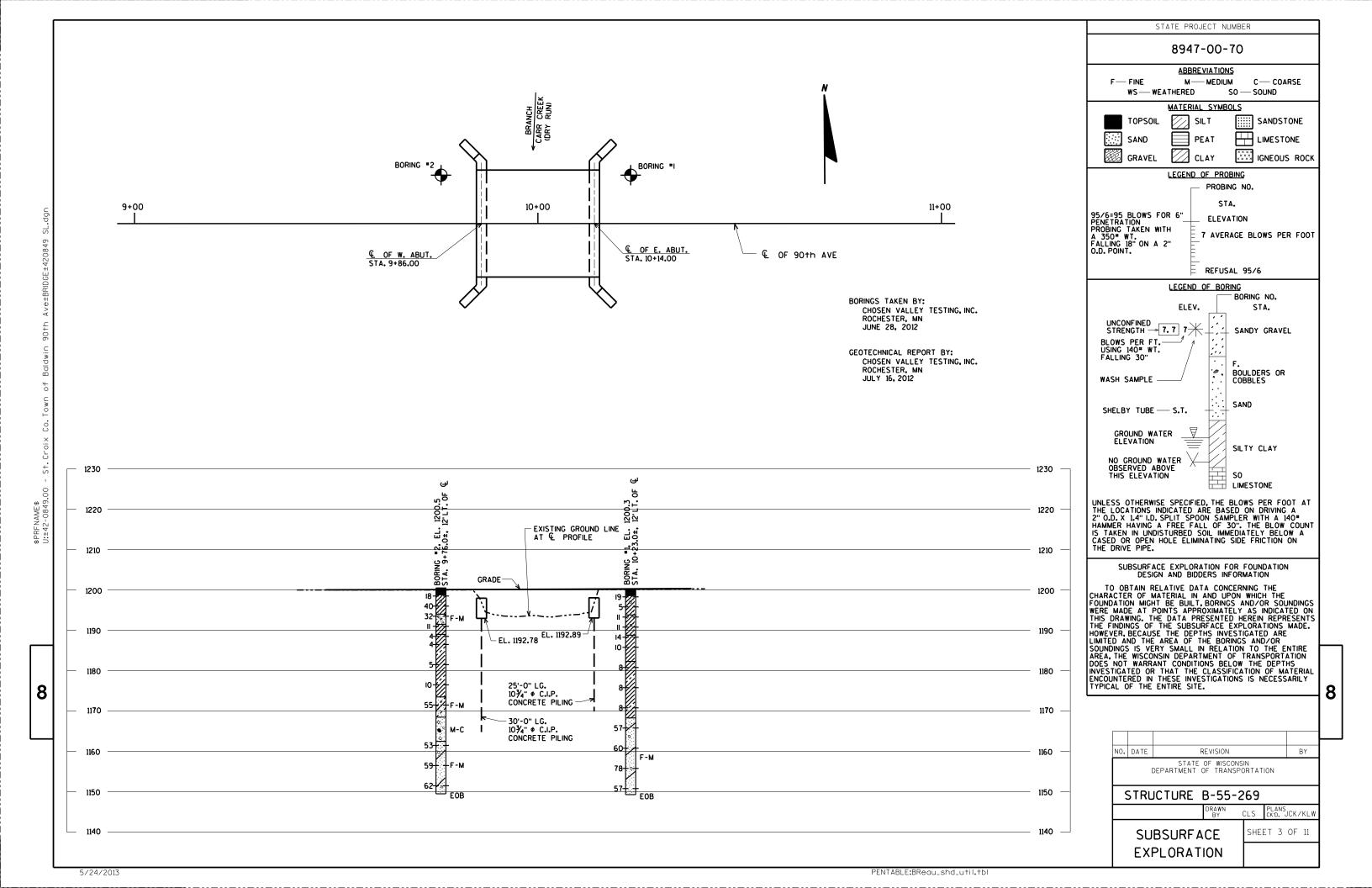
CIP PILE WELD DETAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION STRUCTURE B-55-269 DRAWN KAZ PLANS CK'D. JCK/KLW SHEET 2 OF 11 **QUANTITIES** AND NOTES

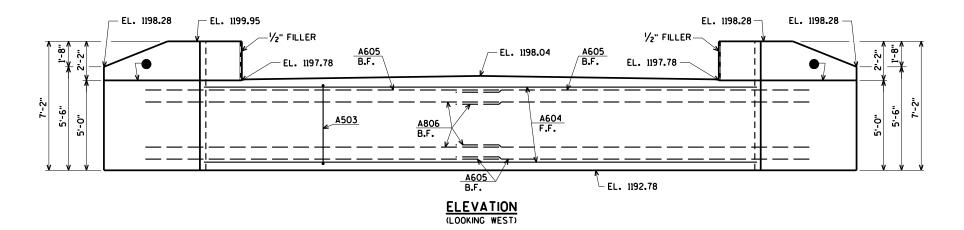
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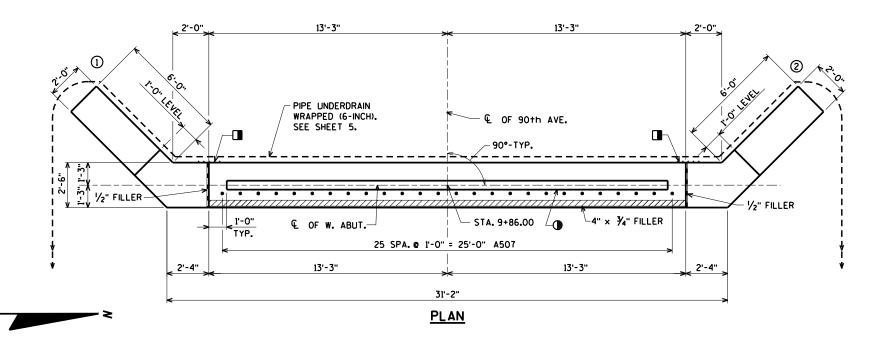
ASSOCIATES

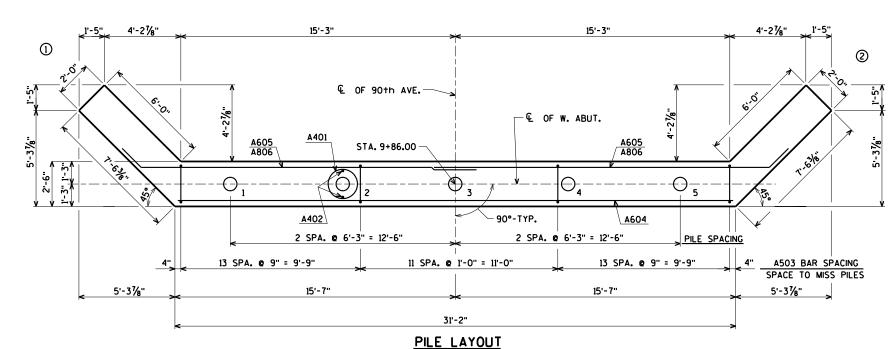
3433 Ockwood Hills Parkway
Edu Claire, WI 5470I
www.AyresAssociates.com



8947-00-70







- OPT. KEYED CONST. JOINT FORMED BY A BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F.
- KEYED CONST. JOINT FORMED BY A BEVELED 2" × 6".
- ▼ VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING WALL.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

F.F. DENOTES FRONT FACE



8

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5/24/2013

PENTABLE:BReau_shd_util.tbl

- ⇒PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SDD REINFORCED CONCRETE APRON ENDWALL FOR PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".
- ♠ KEYED CONST. JOINT FORMED BY A BEVELED 2" x 6".
- 18" RUBBERIZED MEMBRANE WATERPROOFING ON BACK FACE. NOT REQUIRED IF CONST. JT. IS NOT USED.
- OPT. KEYED CONST. JOINT FORMED
 BY A BEVELED 2" × 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F.
- ⊕ ¾" 'V' GROOVE ON F.F. OF WING WALL NOT REQUIRED IF CONST. JT. IS NOT USED.
- VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING WALL.
- FOR PILE SPLICE DETAIL SEE SHEET 2.
- B.F. DENOTES BACK FACE
- E.F. DENOTES EACH FACE
- F.F. DENOTES FRONT FACE

NO. DATE BY STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION STRUCTURE B-55-269 CLS PLANS CK'D. JCK/KLW SHEET 5 OF 11 WEST ABUTMENT

ARES 3433 Oakwood Hills Parkway Eau Claire, WI 54701 ASSOCIATES www.AyresAssociates.com

SECTION G-G * DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL. THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

6" NOMINAL

A604

− € OF W. ABUT.

THE RODENT SHIELD SHALL BE PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALLY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 imes 1-INCH SHEET METAL SCREWS.

RODENT SHIELD DETAIL

A510

8

A408 E.F.

A412 A413

A408 E.F.

A409

A409

SECTION C

1/2" FILLER

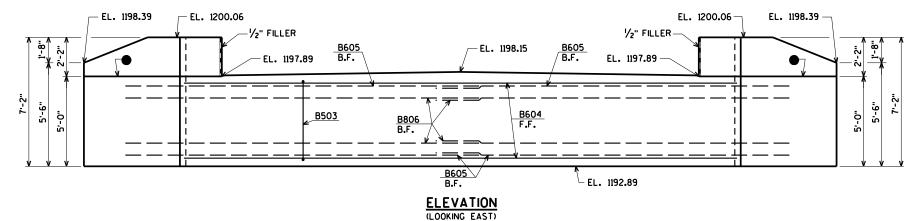
A415

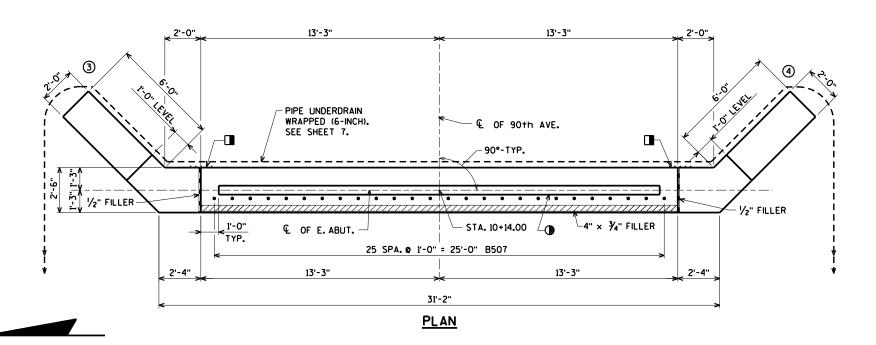
SECTION B

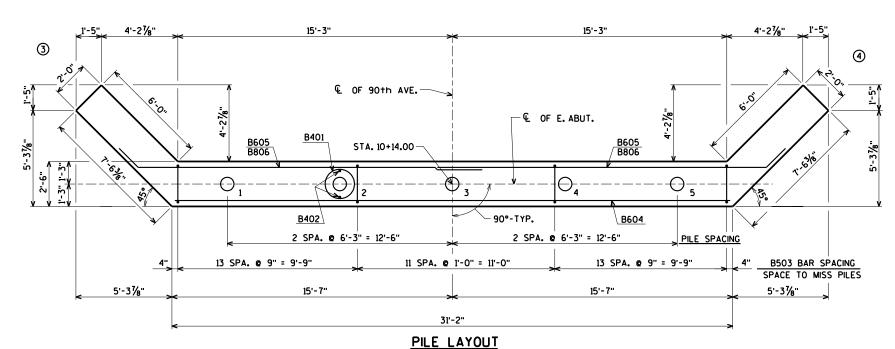
A409

8

WING DETAILS





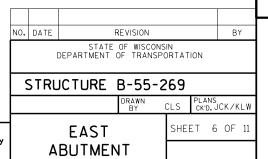


- OPT. KEYED CONST. JOINT FORMED BY A BEVELED 2" x 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F.
- KEYED CONST. JOINT FORMED BY A BEVELED 2" × 6".
- VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING WALL.

FOR PILE SPLICE DETAIL SEE SHEET 2.

B.F. DENOTES BACK FACE

F.F. DENOTES FRONT FACE



8

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- ⇒PIPE UNDERDRAIN WRAPPED (6-INCH). SLOPE 0.5% MIN. TO SUITABLE DRAINAGE. ATTACH RODENT SHIELD AT ENDS OF PIPE UNDERDRAIN AS DETAILED ON SDD REINFORCED CONCRETE APRON ENDWALL FOR PIPE UNDERDRAIN. RODENT SHIELD TO BE INCLUDED IN BID PRICE OF "PIPE UNDERDRAIN WRAPPED 6-INCH".
- ♠ KEYED CONST. JOINT FORMED BY A BEVELED 2" x 6".
- 18" RUBBERIZED MEMBRANE WATERPROOFING ON BACK FACE. NOT REQUIRED IF CONST. JT. IS NOT USED.
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 BY A BEVELED 2" × 6" WITH RUBBERIZED MEMBRANE WATERPROOFING ON B.F.
- ⊕ ¾" 'V' GROOVE ON F.F. OF WING WALL NOT REQUIRED IF CONST. JT. IS NOT USED.
- VERTICAL 18" RUBBERIZED MEMBRANE WATERPROOFING TO EXTEND FROM BRIDGE SEAT TO TOP OF WING WALL.
- FOR PILE SPLICE DETAIL SEE SHEET 2.
- B.F. DENOTES BACK FACE
- E.F. DENOTES EACH FACE
- F.F. DENOTES FRONT FACE

BY STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION STRUCTURE B-55-269 CLS PLANS CK'D. JCK/KLW SHEET 7 OF 11 EAST ABUTMENT WING DETAILS

ARES 3433 Oakwood Hills Parkway Eau Claire, WI 54701 ASSOCIATES www.AyresAssociates.com

SECTION G-G * DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL. THE RODENT SHIELD, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

6" NOMINAL

B604

- € OF E. ABUT.

THE RODENT SHIELD SHALL BE PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALLY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 imes 1-INCH SHEET METAL SCREWS.

 \overline{V}

RODENT SHIELD DETAIL

B510

B408 E.F.

B412 B413

B408 E.F.

B409

B409

SECTION C

1/2" FILLER

B415

SECTION B

B409

8

BILL OF BARS - WEST ABUTMENT

	_	יובב כ	'I DA	• • •	_		WEST ADDIMENT
BAR. NO.	D BAR	REO'D.	LENGTH	BAR	ᇊ	SERIES	2,000° UNCOATED 640° COATED
BAR	COATED	NO. F	rEN	BENT	BUN	BAR	LOCATION
A401		5	28-0	Х			BODY @ PILES
A402		10	2-3				BODY @ PILES
A503		38	13-9	X			BODY VERT.
A604		9	31-1				BODY HORIZ. F.F.
A605		4	20-6	X			BODY HORIZ. B.F.
A806		14	21-7	X			BODY HORIZ. B.F.
A507	Х	26	2-0				BODY DOWELS
A408	Х	20	8-4	X		8	WINGS 1 & 2 VERT. E.F.
A409	Х	8	9-3	X			WINGS 1 & 2 VERT. E.F.
A510	Х	10	8-8	X			WINGS 1 & 2 HORIZ. F.F.
A711	Х	10	10-3	X			WINGS 1 & 2 HORIZ. B.F.
A412	Х	4	7-3				WINGS 1 & 2 HORIZ. E.F.
A413	Х	4	5-2				WINGS 1 & 2 HORIZ. E.F.
A414	Х	4	7-6	Х			WINGS 1 & 2 DIAG. E.F.
A415	Х	6	8-5	Х			WINGS 1 & 2 HORIZ.
A416	Х	14	3-6				WINGS 1 & 2 VERT.
	H				Н		

BENDING DIMENSIONS ARE OUT TO OUT OF BARS.

- ⊗LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.
- B.F. DENOTES BACK FACE
- E.F. DENOTES EACH FACE
- F.F. DENOTES FRONT FACE

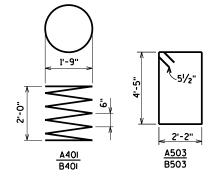
BAR SERIES TABLE

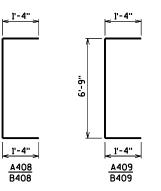
BAR MARK	NO REO'D.	LENGTH
A408	4 SERIES OF 5	7'-8" TO 9'-0"
B408	4 SERIES OF 5	7'-8" TO 9'-0"

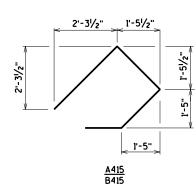
BUNDLE AND TAG EACH SERIES SEPARATELY.

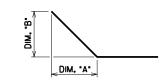
BILL OF BARS - EAST ABUTMENT

BAR. NO.	ED BAR	REO'D.	LENGTH	F BAR	ᅜ	SERIES	2,000* UNCOATED 640* COATED		
BAR	COATED	NO.	Ę	BENT	BUN	BAR	LOCATION		
B401		5	28-0	х			BODY @ PILES		
B402		10	2-3				BODY @ PILES		
B503		38	13-9	Х			BODY VERT.		
B604		9	31-1				BODY HORIZ. F.F.		
B605		4	20-6	Х			BODY HORIZ. B.F.		
B806		14	21-7	Х			BODY HORIZ. B.F.		
B507	X	26	2-0				BODY DOWELS		
B408	X	20	8 - 4	Х		8	WINGS 3 & 4 VERT. E.F.		
B409	X	8	9-3	Х			WINGS 3 & 4 VERT. E.F.		
B510	X	10	8-8	Х			WINGS 3 & 4 HORIZ. F.F.		
B711	X	10	10-3	Х			WINGS 3 & 4 HORIZ. B.F.		
B412	X	4	7-3				WINGS 3 & 4 HORIZ. E.F.		
B413	X	4	5-2				WINGS 3 & 4 HORIZ. E.F.		
B414	X	4	7-6	Х			WINGS 3 & 4 DIAG. E.F.		
B415	X	6	8-5	Х			WINGS 3 & 4 HORIZ.		
B416	X	14	3-6				WINGS 3 & 4 VERT.		
	Н			L	Ш				
	Н			\vdash	Щ				

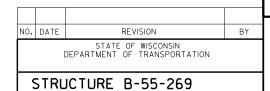








BAR NO.	DIM. "A"	DIM. "B"
A605	1'-0¾"	1'-03/4"
A806	1'-0¾"	1'-0¾"
A510	1'-03/4"	1'-03/4"
A 711	1'-0¾"	1'-0¾"
A414	4'-10"	1'-7"
B605	1'-0¾"	1'-0¾"
B806	1'-0¾"	1'-0¾"
B510	1'-0¾"	1'-0¾"
B711	1'-0¾"	1'-0¾"
B414	4'-10"	1'-7"

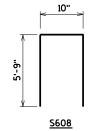


CLS PLANS CK'D. JCK/KLW SHEET 8 OF 11 **ABUTMENT** BILL OF BARS

AYRES 3433 Ookwood Hills Parkway Eau Claire, WI 54701 ASSOCIATES www.AyresAssociates.com

2'-1"

REO'D.



BY STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION STRUCTURE B-55-269

CLS PLANS CK'D. JCK/KLW

SHEET 9 OF 11

8

SUPERSTRUCTURE

AYRES 3433 Oakwood Hills Parkway Eau Claire, WI 54701 ASSOCIATES www.AyresAssociates.com

1'-3" TOP TRANSVERSE BARS IN SLAB SHALL 3" BE SUPPORTED BY INDIVIDUAL BAR CHAIRS AT APPROXIMATELY 3'-0' CENTERS EACH WAY. BOTTOM LONGITUDINAL BARS SHALL BE SUPPORTED BY CONTINUOUS BAR CHAIRS AT APPROXIMATELY 4'-0" CENTERS. ALL SLAB THICKNESS DIMENSIONS ARE MINIMUM.
ANY TOLERANCES NECESSARY TO CORRECT
CONSTRUCTION DISCREPANCIES ARE TO BE PLUS (+).

- ¾" CONT. DRIP GROOVE END 2'-O" FROM FACE OF ABUTMENTS - TYP.

CROSS SECTION THRU ROADWAY

52 SPA. @ 6" = 26'-0" S903

18 SPA. @ 1'-6" MAX. = 26'-0" S407

SLOPE 0.02'/FT.

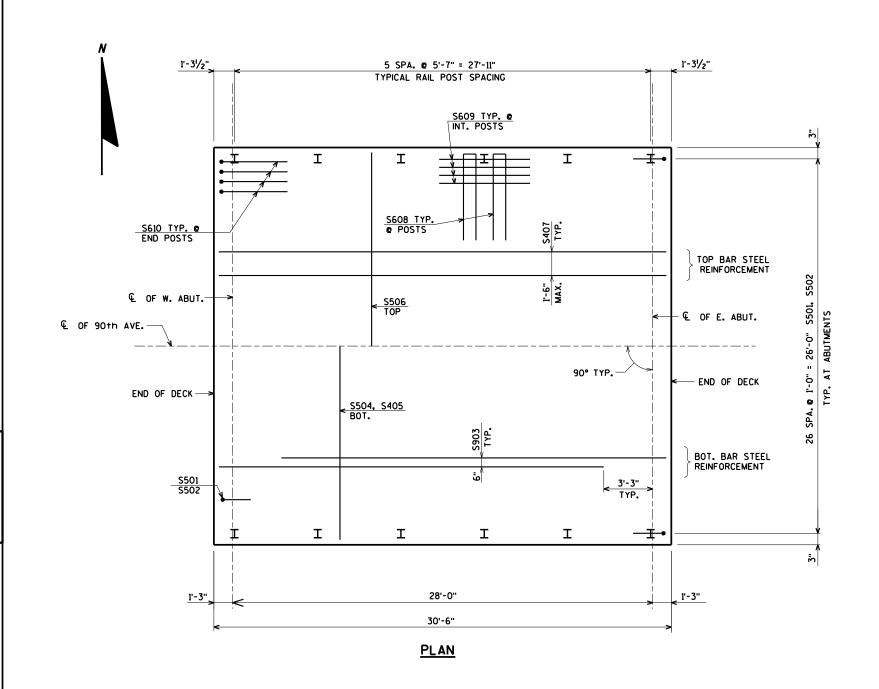
└── € OF 90th AVE.

SLOPE 0.02'/FT.

S504 S405

12'-0"

S506

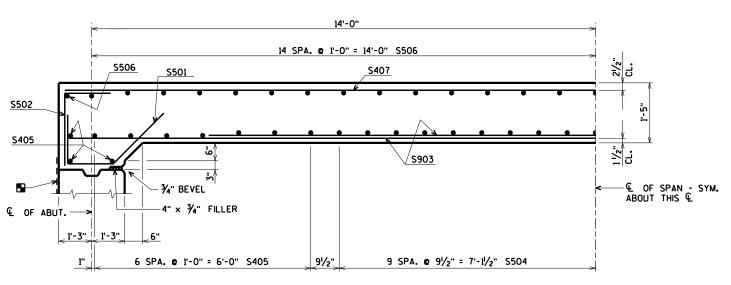


1'-3"

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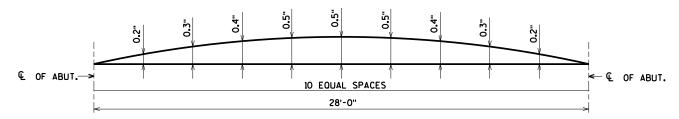
12'-0"

RAILING TUBULAR TYPE M SEE SHEET 11 FOR DETAILS.



PART LONGITUDINAL SECTION

■ 18" RUBBERIZED MEMBRANE WATERPROOFING



CAMBER DIAGRAM

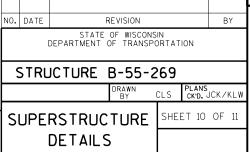
CAMBER SPANS AS SHOWN TO PROVIDE FOR DEADLOAD DEFLECTION & FUTURE CREEP. CAMBER DOES NOT INCLUDE ALLOWANCE FOR FORM SETTLEMENT.

PRIOR TO RELEASING SLAB FALSEWORK, TAKE TOP OF SLAB ELEVATIONS AT THE \P . OF ABUTMENTS AND 5/10 POINTS TO VERIFY CAMBER. TAKE ELEVATIONS ALONG EDGE OF SLAB AND CROWN OR \P .

TOP OF DECK ELEVATIONS

LOCATION	€ OF W. ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	€ OF E. ABUT.
N. EDGE OF SLAB	1199.95	1199.96	1199.97	1199.98	1199.99	1200.00	1200.01	1200.02	1200.03	1200.05	1200.06
€ OF STRUCTURE	1200.21	1200.22	1200.23	1200.24	1200.25	1200.26	1200.28	1200.29	1200.30	1200.31	1200.32
S. EDGE OF SLAB	1199.95	1199.96	1199.97	1199.98	1199.99	1200.00	1200.01	1200.02	1200.03	1200.05	1200.06

ELEVATIONS SHOWN ARE FINISHED DECK AND DO NOT INCLUDE ALLOWANCES OF DEAD LOAD DEFLECTION AND FUTURE CREEP.



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LEGEND

- W6 x 25 WITH 11/8" X 11/2" HORIZ. SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- 2 PLATE 1½" × 11¾" × 1-8" WITH 1½" X 1½" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE.
- (3) ASTM A449 11/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED). 5 REO'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1" 9" LONG THE NO. 2. CHAMFER TOP OF BULL'S BEFORE THREADING. USE 19 COMMINA BRUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1-3" LONG. USE 10¾" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REO'D. FOR CONSTRUCTIBILITY.)
- (5) TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- (5A) TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
-) ½" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, ¾" X 1½" X 1½" WASHER, AND LOCK WASHER (2 REO'D. AT EACH RAIL TO POST LOCATION.)
- 1/2" THK. BACK-UP PLATE WITH 2 1/8" X 11/2" THREADED SHOP WELDED STUDS (NO. 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- (8) I" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR %" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- (9) SPLICE SLEEVE FABRICATED FROM 4" PLATE. PROVIDE "SLIDING FIT".
- (10) 38" X 358" X 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- (0) %" X 2%" X 2'-4" PLATE USED IN NO. 5, %" X 3%" X 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- 1/4" ♦ A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER, USE 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1/4" × 21/4" → MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- (12) 1/8" DIA. X 11/2" LONG THREADED SHOP WELDED STUDS (2 REO'D).
- (3) 1/8" X 8" X 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REO'D. AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYM. ABOUT TUBES NO. 5A.
- (14) 1/8" DIA. X 2" LONG A325 HEX BOLT WITH NUT AND WASHER (5 REQ'D.).
- $^{(5)}$ 1" $^{\phi}$ holes in tubes no.5a for $^{\prime\prime}_{8}$ " dia.a325 round head bolt with nut, washer and lock washer (4 reo'd.). 4 holes in tubes.

(12) 4'-2" (12) 2" | >

€ RAIL POST

11/8" X 11/2" HORIZ. SLOTS IN POST —

15/8"

SECTION THRU POST WEB

SECTION THRU RAIL

TYPICAL RAIL TO POST CONNECTIONS

NOTE: CONNECTIONS AT LOWER RAILS SHOWN. CONNECTIONS AT TOP RAIL SIMILAR.

€ TS

- 1" # HOLES FOR 1/8" # HEX BOLTS 1"# HOLES TYP. BACK-UP PLATE DETAIL (AT BEAM GUARD ATTACHMENT)

GENERAL NOTES

- 1" Ø HOLE

BID ITEM SHALL BE "RAILING TUBULAR TYPE M B-55-269" WHICH INCLUDES ALL ITEMS SHOWN.

RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50, HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.

THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.

RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER-

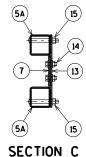
ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.

WELD IS THE SAME ON BOTH FLANCES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING. $\,$

FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REO'D. FOR ALIGNMENT. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.

ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.

THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST





SECTION D

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

STRUCTURE B-55-269

CK'D. JCK/KLW

SHEET 11 OF 11

RAILING TUBULAR TYPE M

ARES 3433 Oakwood Hills Parkway Eau Claire, WI 54701 ASSOCIATES www.AyresAssociates.com

13/4"_ ∠ф-Ф-FIELD CLIP AS REO'D. 1/16" THK. 13/6" Ø HOLES FOR 11/8" Ø ANCHOR BOLTS POST SHIM DETAIL

1'-3"

4"

THIS FACE TO

BE VERTICAL

88°51'15

SECTION THRU RAILING ON DECK

Ф

Ф

SECTION A

-51/2" ♦ HOLES

7"

113/4"

(2)

ΨФ

₩

21/4"

6%"

(1)

(2)

25/8"

Α

ANCHOR PLATE (AT RAIL TO DECK CONNECTION) PART VIEW OF RAILING

2'-3"

→ K T FIELD JTS.

1'-2"

PROVIDE 1/2" DRAIN HOLES IN LOW END OF ALL RAILS CLEAR OF SPLICE TUBE

FIELD ERECTION JOINT DETAIL

J 1/4"

2"

SHOP RAIL SPLICE DETAIL

(5A

(LOCATION MUST BE SHOWN

ON THE SHOP DRAWINGS)

5"

(OA)-

SECTION B

HARDENED

(4)-

ANCHOR BOLTS

TOP VIEW AT END POST

(THRIE BEAM RAIL ATTACHMENT)

⊕ı

13/4"

(12) **D**

DETAIL AT END POST

(THRIE BEAM RAIL ATTACHMENT)

WASHER-

* TACK WELD

MINIMUM OFFSET (TYP.) POST - & PLATE (13)

(7)

CH

ص ہ

0 0

(15)

CH

(13)

(14)

(5A)

1/4

-3" TOP PROJECTION

CONCRETE

CONSTRUCTIBILITY.

FOR ANCHOR BOLTS IN WINGS, TACK WELD MAY BE USED IN FIELD AFTED ANCHOR PLATE IS IN POSTTION IF REO'D, FOR

(6)

EDGE OF PLATE 7
AND FLANGE OF 1

B₩

(10)(10A)-

S608

PLACE BELOW TOP MAT SLAB REINFORCEMENT.

TIE TO TOP MAT OF STEEL.

/ 1" ♥ HOLES

TYP.

lo o

-0 0

__ 4"

ANCHOR PLATE

END OF DECK

(AT BEAM GUARD ATTACHMENT)

(13)

<u>∕4 - S609, S610 PLACE</u> SYM. ABOUT € OF RAIL POST

△ S<u>608</u>

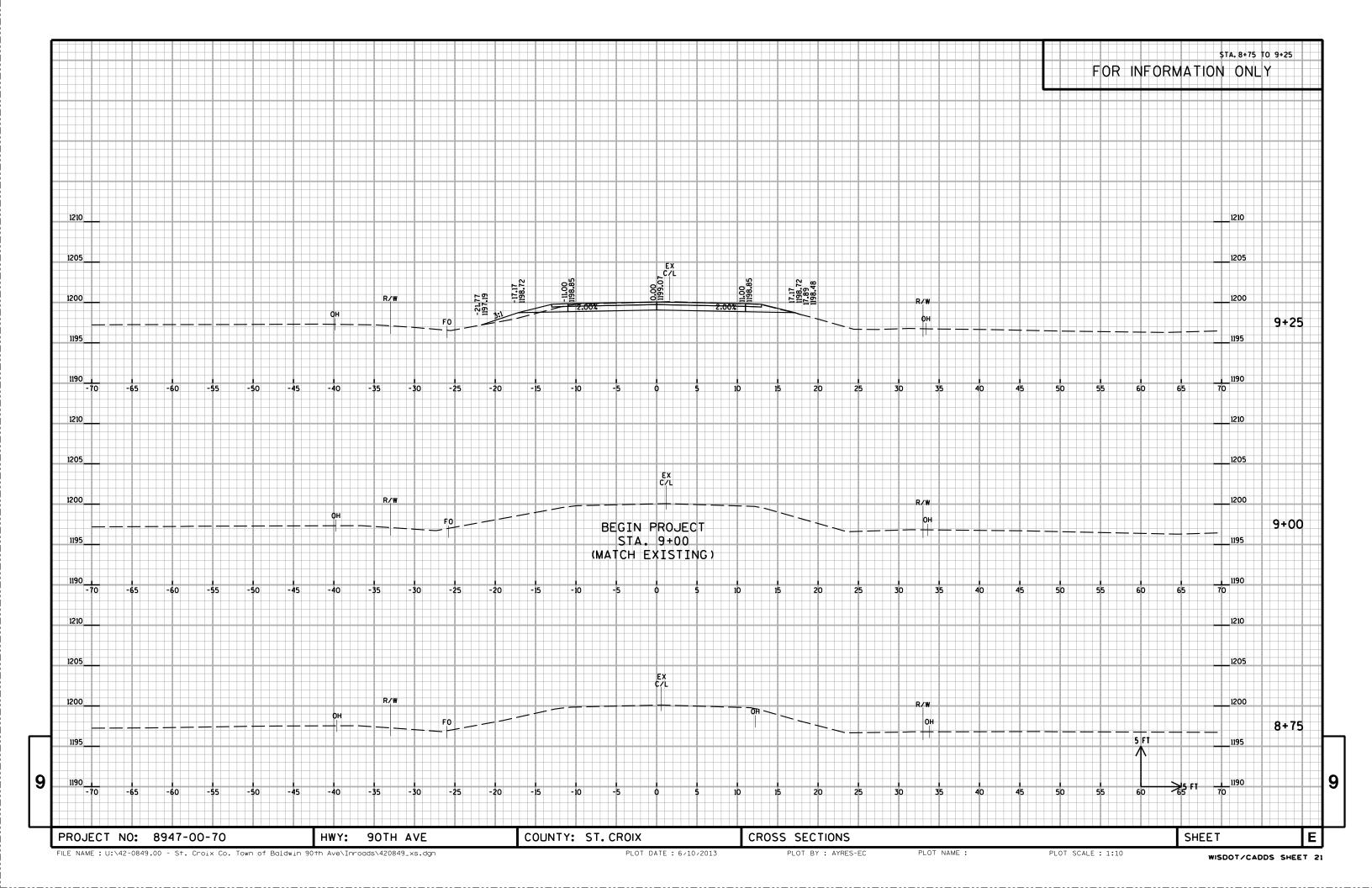
S609 S610

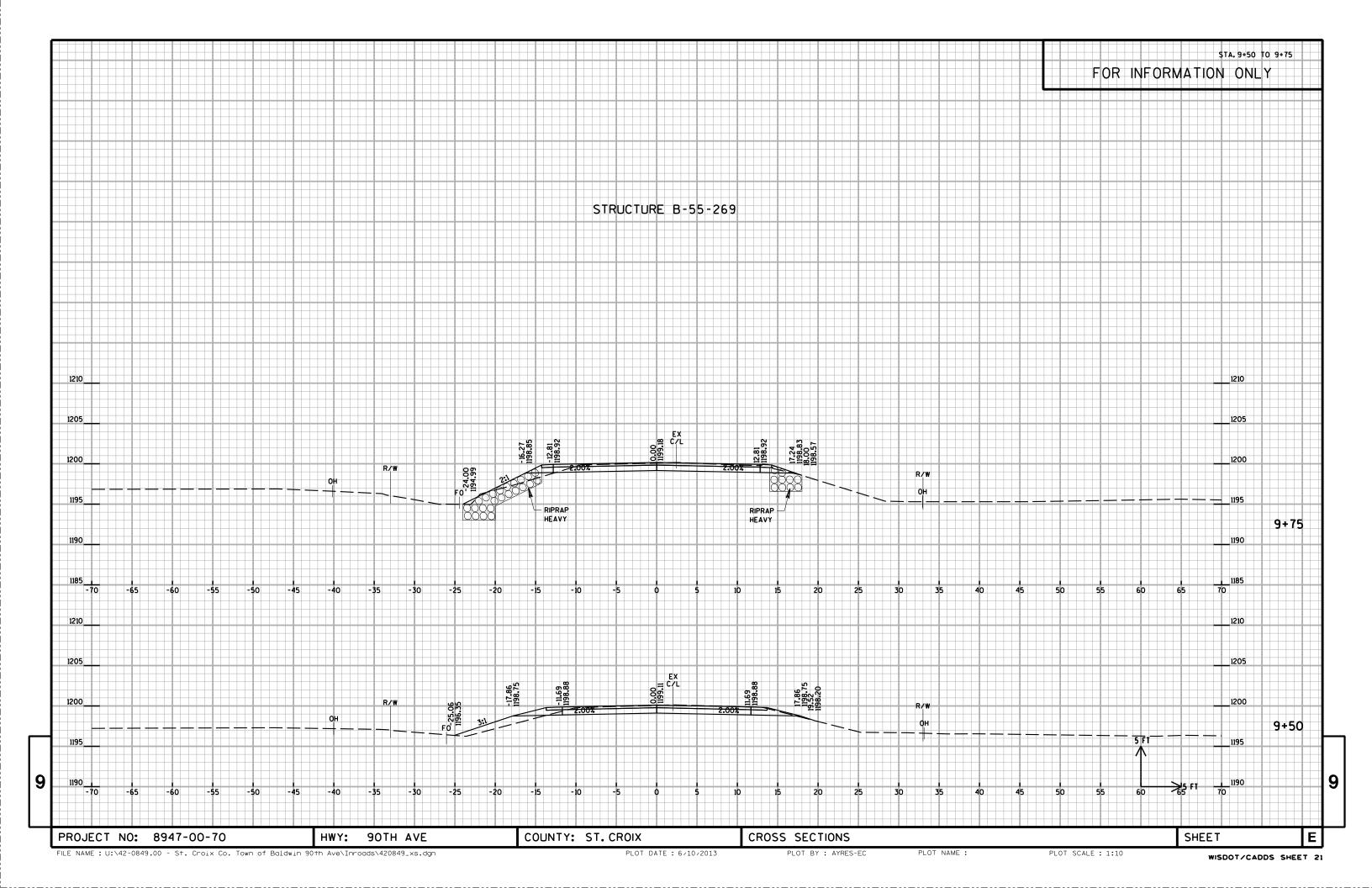
POST

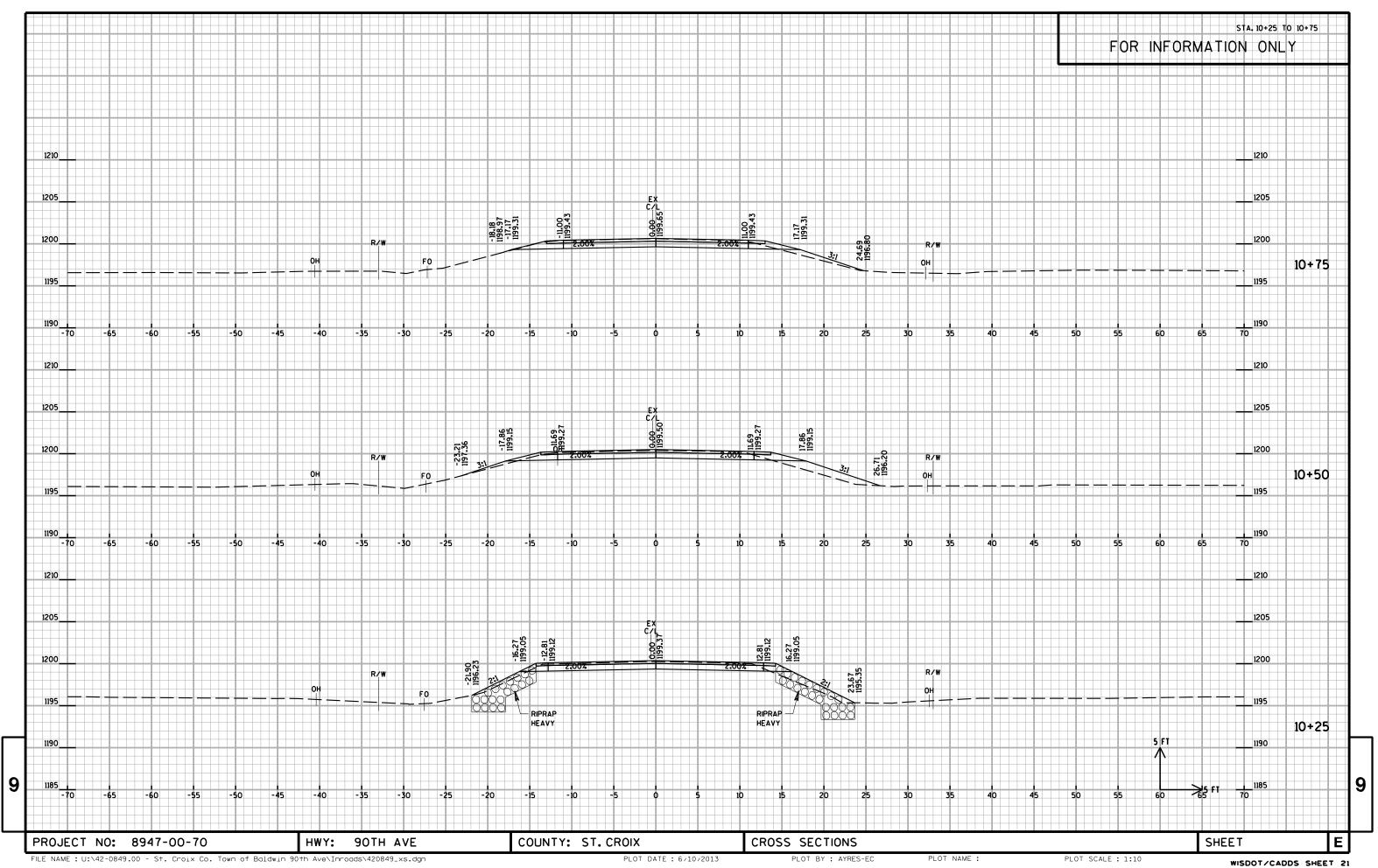
RAIL

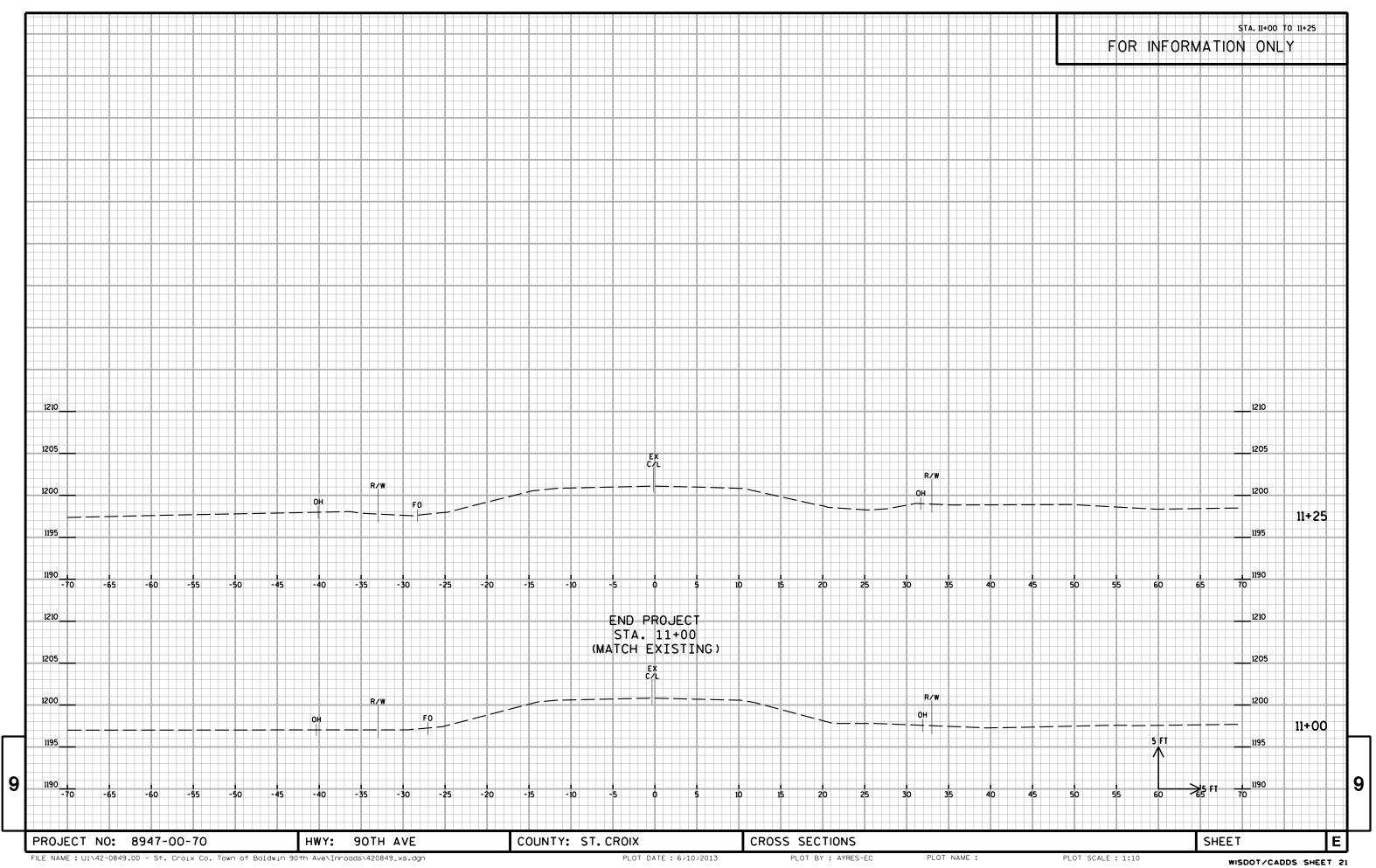
5/24/2013

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Notes



Wisconsin Department of Transportation

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