

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details (Includes Erosion Control)
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

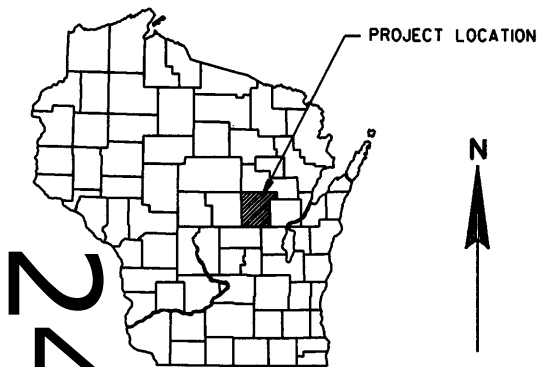
TOTAL SHEETS = 70

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

CTH E - STH 110 N. BRANCH LITTLE WOLF RIVER BRIDGE B-68-0322 CTH C WAUPACA COUNTY

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
6819-02-70	WISC 2013523	1



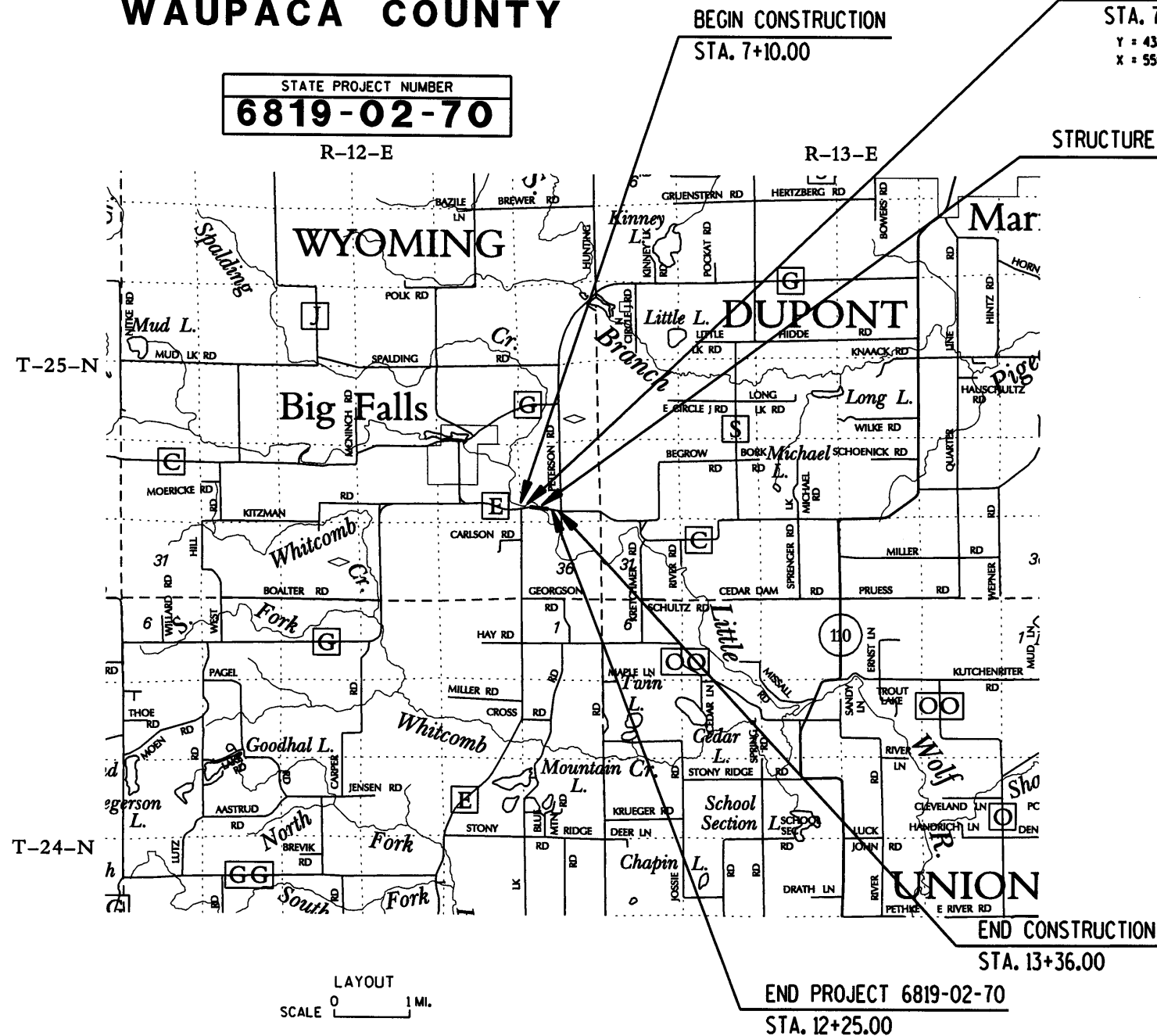
DESIGN DESIGNATION

A.A.D.T. 2014	=	560
A.A.D.T. 2034	=	670
D.M.V.	=	98
D.D.	=	62/38
T.	=	6.8%
DESIGN SPEED	=	60 MPH
ESALS	=	87,600

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	PI + 58.1
PROPERTY LINE	---
LOT LINE	---
LIMITED HIGHWAY EASEMENT	---
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
SLOPE INTERCEPT	---
REFERENCE LINE	---
EXISTING CULVERT	---
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	---
WOODED OR SHRUB AREA	---

PROFILE	
GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	---
CULVERT (Profile View)	---
UTILITIES	
ELECTRIC	E
FIBER OPTIC	FO
GAS	G
SANITARY SEWER	SAN
STORM SEWER	SS
TELEPHONE	T
WATER	W
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---



TOTAL NET LENGTH OF CENTERLINE = 0.090 MI.

COORDINATES ON THIS PLAN ARE REFERENCED TO
THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS)
WAUPACA COUNTY NAD 1983 (2007)

BEGIN PROJECT 6819-02-70

STA. 7+50.00

Y = 432879.369
X = 559869.651

BEGIN CONSTRUCTION

STA. 7+10.00

STRUCTURE B-68-132

ACCEPTED FOR
WAUPACA COUNTY
DATE: 7/17/13
J. E. Steg
Highway Commissioner
TITLE

ORIGINAL PLANS PREPARED BY
OMNI
ASSOCIATES

WISCONSIN
JUDITH ANN
WILSON
E-22940
NEENAH,
WI
PROFESSIONAL ENGINEER
7/17/13

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY
Surveyor OMNI ASSOCIATES
Designer OMNI ASSOCIATES
Management Consultant CEDAR CORP

APPROVED FOR THE DEPARTMENT
DATE: 7-26-13
Management Consultant Signature

GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

FILL AS SHOWN ON THE PLANS PERTAINS TO EMBANKMENTS CONSTRUCTED FROM COMMON EXCAVATION. THE ALLOWANCE USED FOR EXPANDING THE FILLS TO COMPUTE THE VOLUME OF MATERIAL REQUIRED IS 30 PERCENT. ALL FILL VOLUMES SHOWN ARE THE ACTUAL VOLUMES.

WHEN THE QUANTITY OF BASE LAYER OR SURFACE LAYER IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE LAYER SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF MATERIAL AS DIRECTED BY THE ENGINEER.

HMA PAVEMENT 4" DEPTH ASPHALTIC SURFACE
1 3/4" UPPER LAYER (12.5 mm NOMINAL SIZE AGGREGATE)
2 1/4" LOWER LAYER (19 mm NOMINAL SIZE AGGREGATE)

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

ALL DISTURBED AREAS, NOT OTHERWISE SURFACED ARE TO BE TOPSOILED, FERTILIZED, SEEDED AND MULCHED.

SEED MIXTURE NO. 20 SHALL BE USED ON ALL DISTURBED AREAS, EXCEPT WETLANDS SHALL BE SEEDED WITH MIXTURE NO. 60.

WETLAND AREAS ARE SHOWN ON THE PLANS. CONTRACTOR SHALL LIMIT CONSTRUCTION ACTIVITIES TO WORK WITHIN THE SLOPE INTERCEPTS IN THE WETLAND AREAS.

THE EXACT LOCATIONS OF ALL EROSION CONTROL ITEMS SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.

DISTANCES SHOWN ON THIS PLAN ARE GROUND DISTANCES.

PLAN ELEVATIONS = USGS DATUM, NAVD 88

THE WISCONSIN DEPARTMENT OF TRANSPORTATION WILL FURNISH THE CONTRACTOR A MONUMENT WHICH SHALL BE SET IN THE STRUCTURE AS DESIGNATED BY THE ENGINEER.

EROSION CONTROL NOTES

RUNOFF COEFFICIENTS FOR THIS PROJECT: EXISTING PAVEMENT 0.95, EXISTING SLOPES 0.30,
NEW PAVEMENT 0.95, NEW SLOPES 0.30.

TOTAL PROJECT AREA = 1.198 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 0.759 ACRES

CONTACTS

ELECTRIC

ALLIANT ENERGY
708 NE 7TH STREET
MARION, WI 54950
ATTN: DAVE BERTRAM
TELEPHONE: 715-754-4348
EMAIL: davebertram@alliantenergy.com

TELEPHONE

FRONTIER COMMUNICATIONS OF WISCONSIN, LLC
26 WEST 12TH STREET
CLINTONVILLE, WI 54929
ATTN: JIM JASKOLSKI
TELEPHONE: 715-823-1227 OFFICE
TELEPHONE: 715-853-6843 CELL
EMAIL: james.jaskolski@frontiercorp.com

WOOD COUNTY

DEAN STEINGRABER, HIGHWAY COMMISSIONER
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WAUPACA, WI 54981
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DESIGN CONSULTANT

JUDY WILSON, P.E.
OMNNI ASSOCIATES, INC.
ONE SYSTEMS DRIVE
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EMAIL: judy.wilson@omnni.com

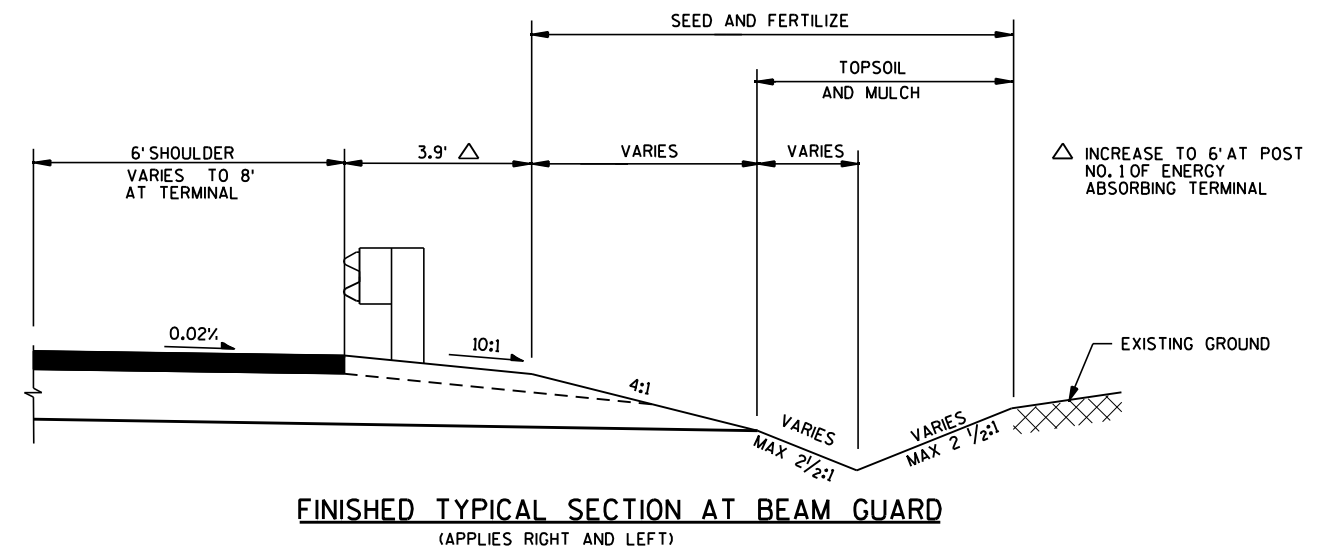
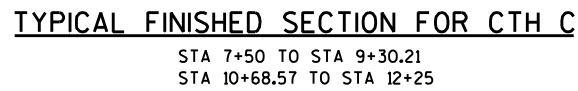
DNR LIAISON

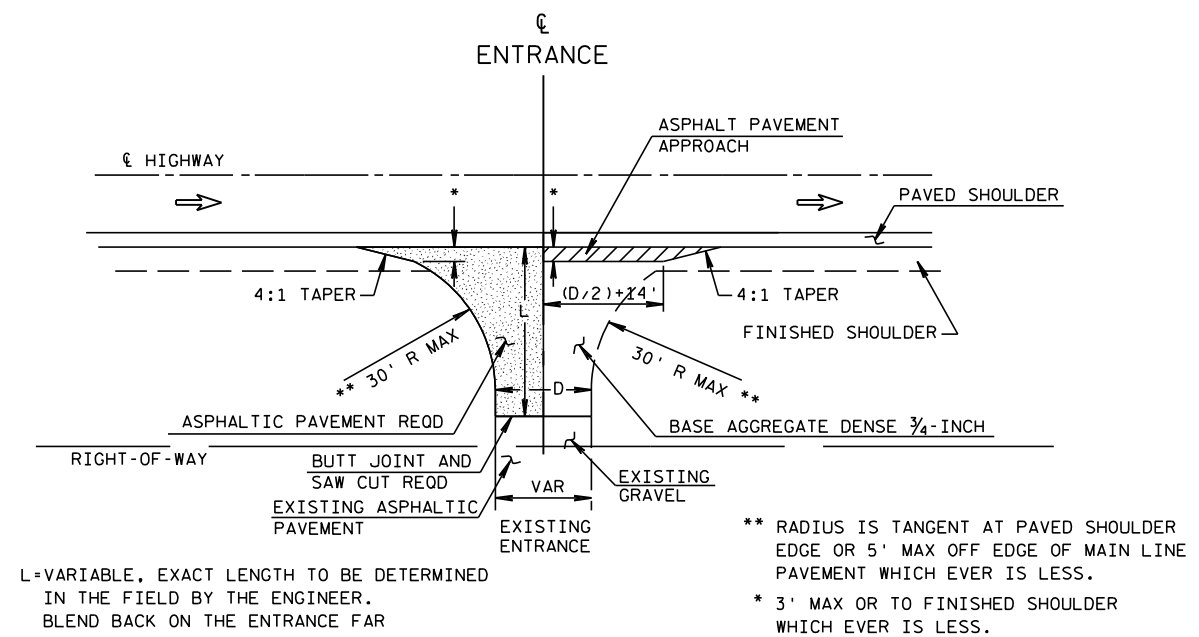
MATT SCHAEVE
DEPARTMENT OF NATURAL RESOURCES
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GREEN BAY, WI 54313
TELEPHONE: 920-662-5472
EMAIL: matthew.schaeve@wisconsin.gov



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Hearing Impaired TDD (800) 542-2289
www.DiggersHotline.com

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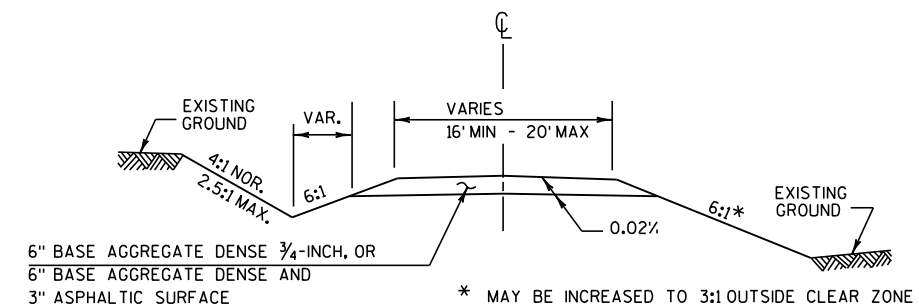


L=VARIABLE, EXACT LENGTH TO BE DETERMINED IN THE FIELD BY THE ENGINEER. BLEND BACK ON THE ENTRANCE FAR ENOUGH TO GET A SMOOTH PROFILE.

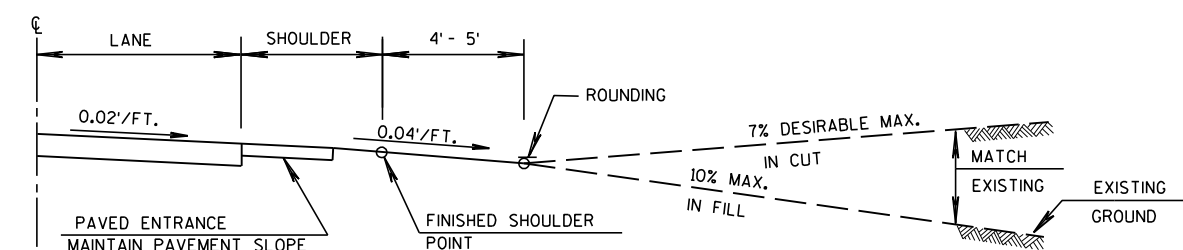
D=DRIVEWAY WIDTH
SEE PLAN AND PROFILE

PLAN VIEW

NOTE: ONLY THE BASE AGGREGATE DENSE DRIVEWAY USED IN THIS CONTRACT

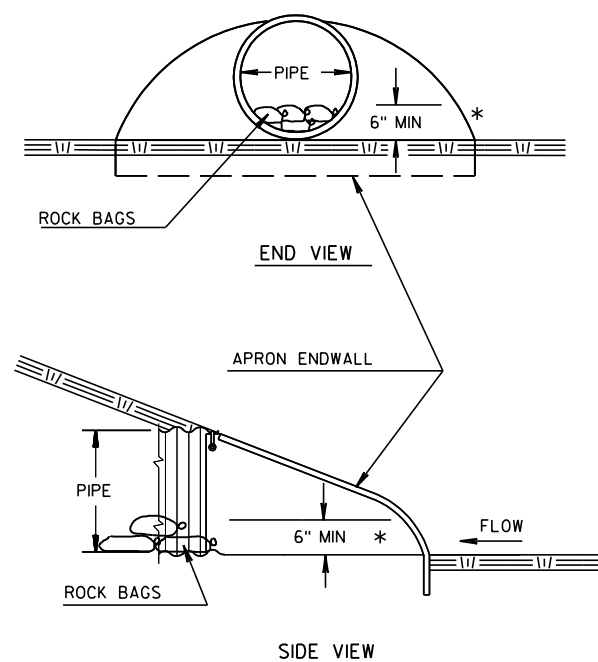


TYPICAL CROSS SECTION



PROFILE VIEW

RURAL DRIVEWAY INTERSECTION DETAIL

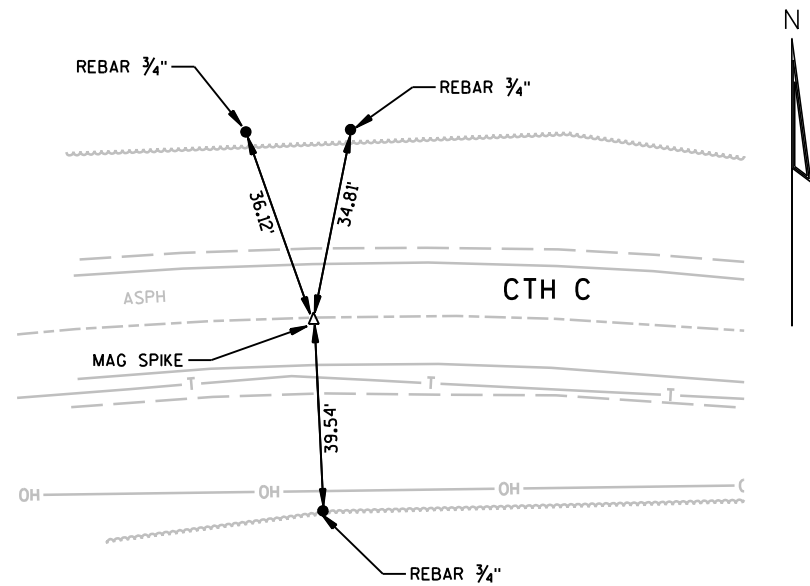


* OR AS DIRECTED BY THE ENGINEER.

CULVERT PIPE CHECK

(INSTALL ON INLET END ONLY)

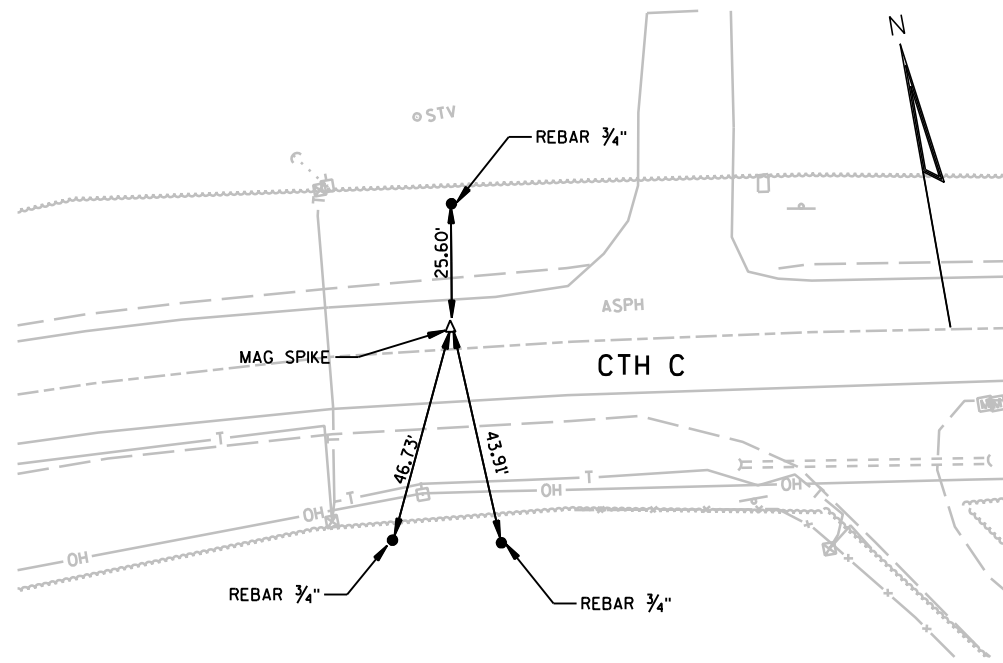
2



PC STA. 5+48.48

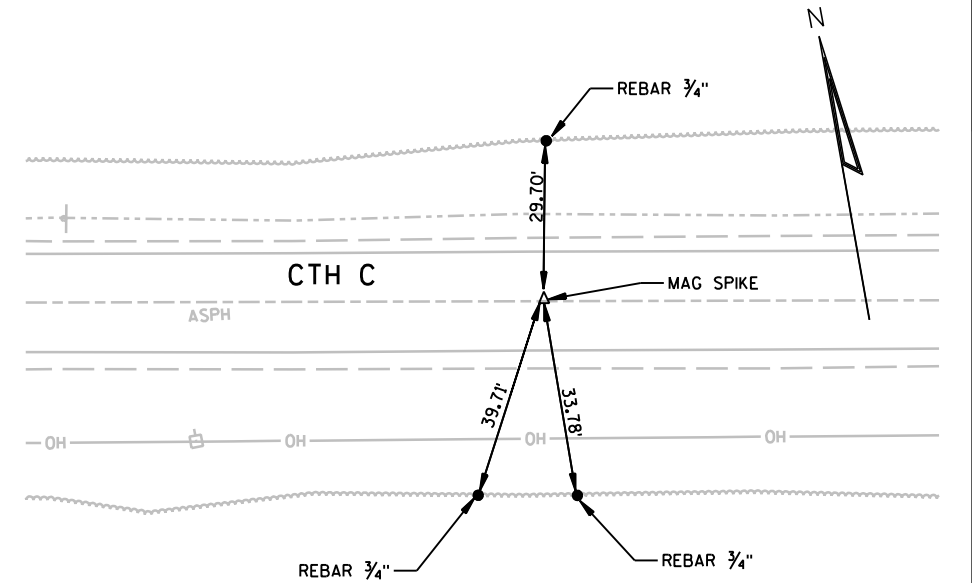
N = 432894.784
E = 559668.857

2



PT STA. 6+73.98

N = 432893.072
E = 559794.347

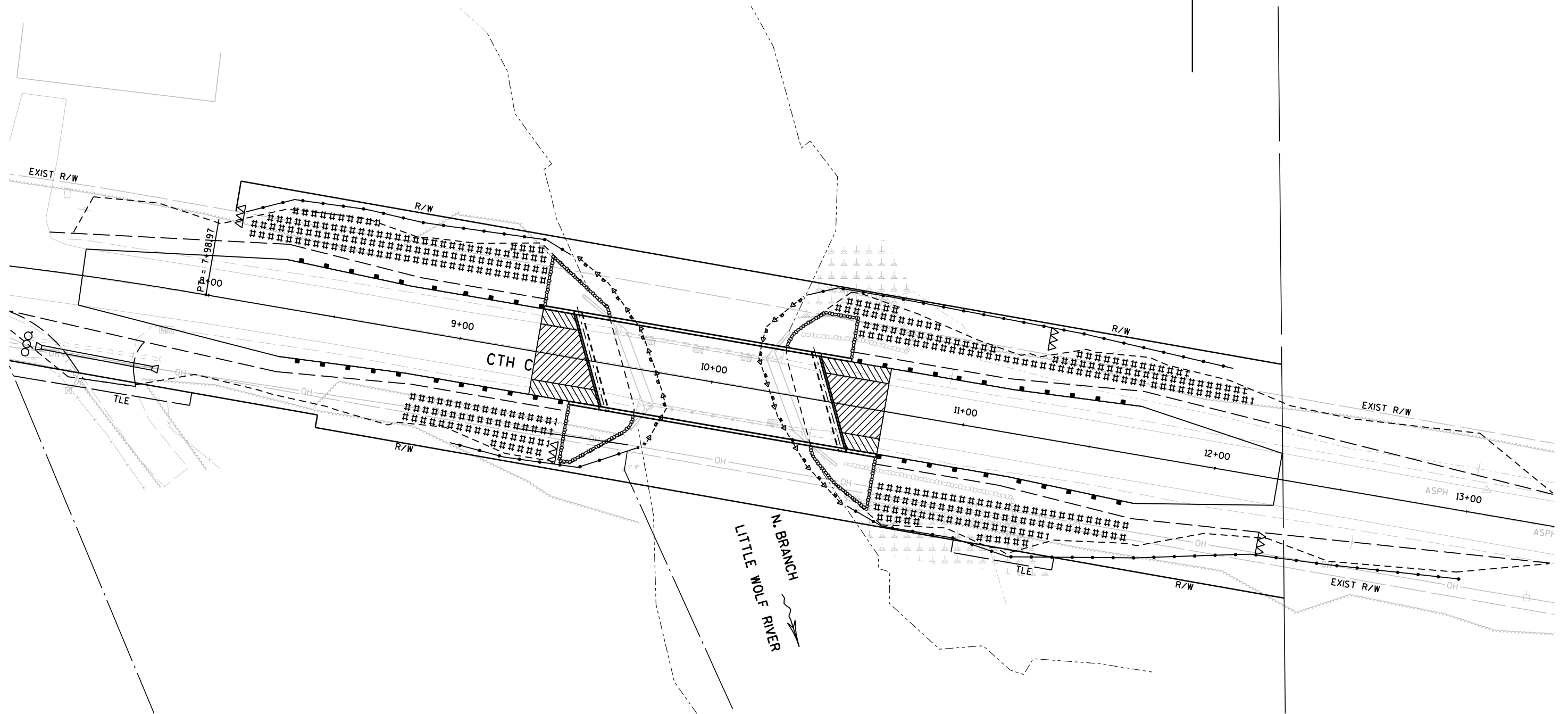


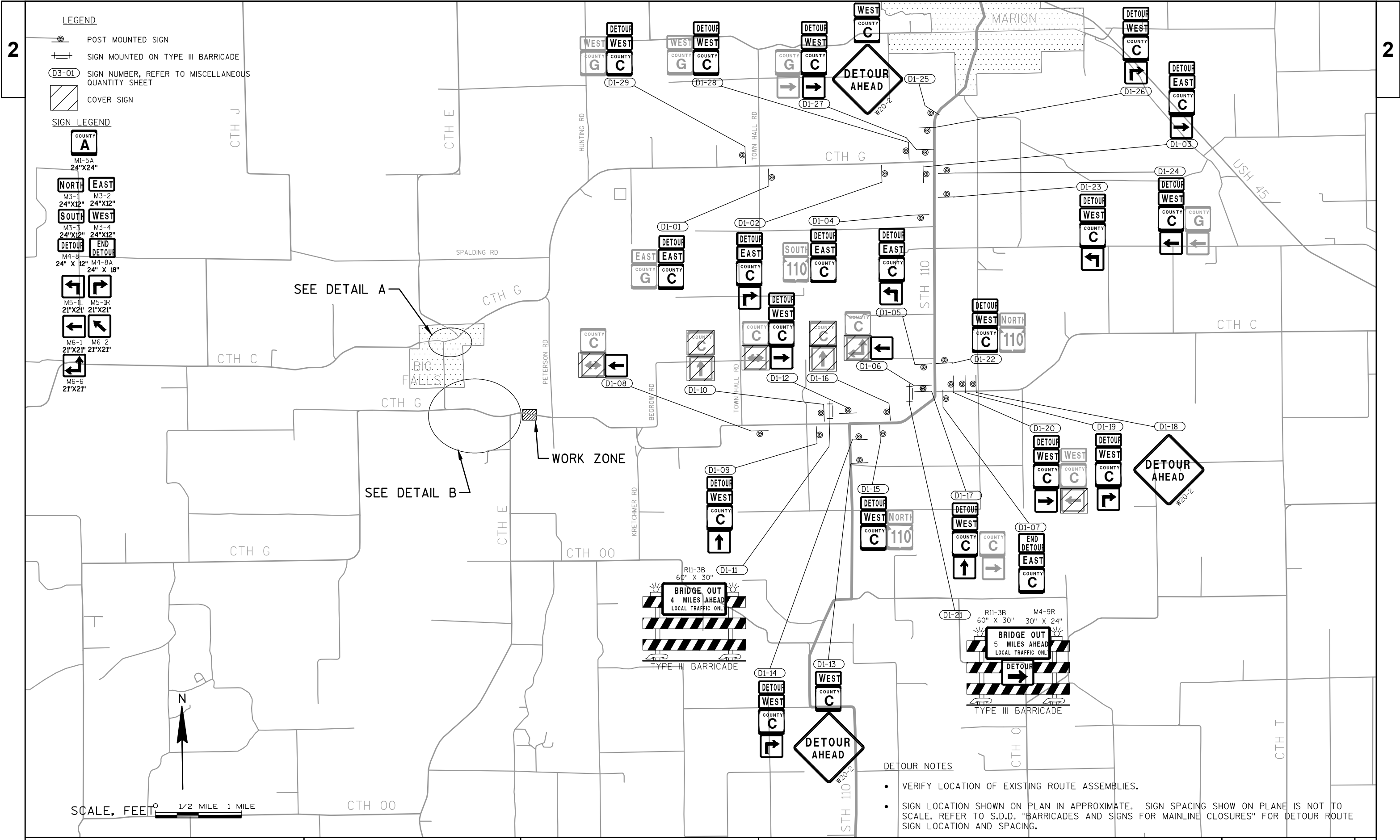
PISTA. 14+01.42

N = 432769.770
E = 560511.774

LEGEND

- OO CULVERT PIPE CHECK
△△ TEMPORARY DITCH CHECK
—●— SILT FENCE
←-←-←- TURBIDITY BARRIER
EROSION MAT URBAN CLASS I TYPE B

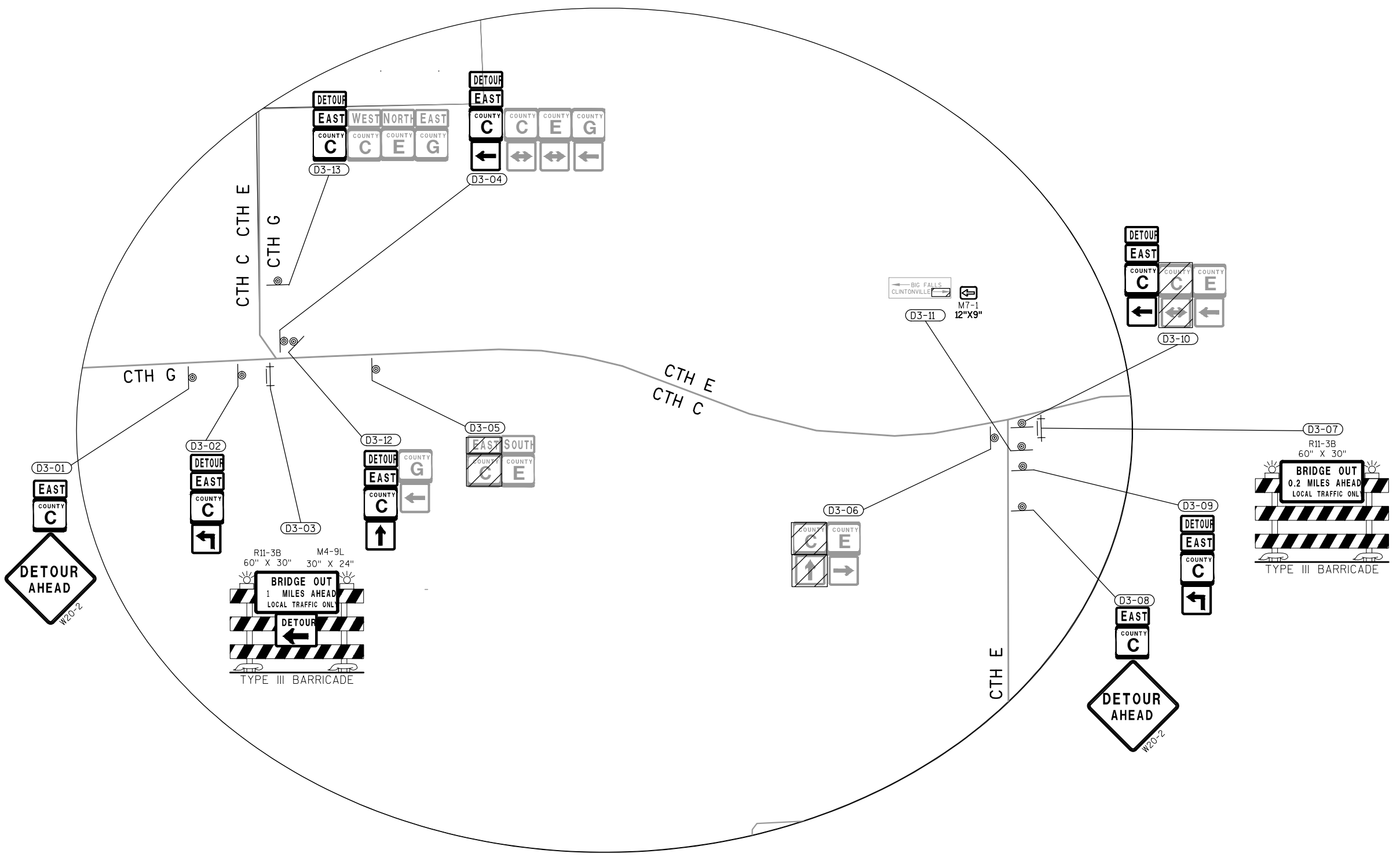




2.7

- LEGEND
- ⊙ POST MOUNTED SIGN
 - + SIGN MOUNTED ON TYPE III BARRICADE
 - D3-01 SIGN NUMBER, REFER TO MISCELLANEOUS QUANTITY SHEET
 - COVER SIGN

- SIGN LEGEND
- COUNTY A M1-5A 24"X24"
 - NORTH M3-1 24"X12" EAST M3-2 24"X12"
 - SOUTH M3-3 24"X12" WEST M3-4 24"X12"
 - DETOUR M4-8 24" X 12" END DETOUR M4-8A 24" X 18"
 - M5-1L 21"X21" M5-1R 21"X21"
 - M6-1 21"X21" M6-2 21"X21"
 - M6-6 21"X21"



- DETOUR NOTES
- VERIFY LOCATION OF EXISTING ROUTE ASSEMBLIES.
 - SIGN LOCATION SHOWN ON PLAN IN APPROXIMATE. SIGN SPACING SHOWN ON PLANE IS NOT TO SCALE. REFER TO S.D.D. "BARRICADES AND SIGNS FOR MAINLINE CLOSURES" FOR DETOUR ROUTE SIGN LOCATION AND SPACING.

DATE 23OCT13		E S T I M A T E O F Q U A N T I T I E S			
LINE				6819-02-70	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0105	CLEARING	STA	6.000	6.000
0020	201.0205	GRUBBING	STA	6.000	6.000
0030	203.0100	REMOVING SMALL PIPE CULVERTS	EACH	1.000	1.000
0040	203.0600. S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (STATION) 01. 10+00	LS	1.000	1.000
0050	205.0100	EXCAVATION COMMON	CY	470.000	470.000
0060	206.1000	EXCAVATION FOR STRUCTURES BRIDGES (STRUCTURE) 01. B-68-132	LS	1.000	1.000
0070	208.0100	BORROW	CY	840.000	840.000
0080	210.0100	BACKFILL STRUCTURE	CY	260.000	260.000
0090	213.0100	FINISHING ROADWAY (PROJECT) 01. 6819-02-70	EACH	1.000	1.000
0100	305.0110	BASE AGGREGATE DENSE 3/4-INCH	TON	190.000	190.000
0110	305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	1,500.000	1,500.000
0120	415.0060	CONCRETE PAVEMENT 6-INCH	SY	56.000	56.000
0130	415.0410	CONCRETE PAVEMENT APPROACH SLAB	SY	102.000	102.000
0140	455.0605	TACK COAT	GAL	30.000	30.000
0150	465.0105	ASPHALTIC SURFACE	TON	285.000	285.000
0160	502.0100	CONCRETE MASONRY BRIDGES	CY	224.000	224.000
0170	502.3200	PROTECTIVE SURFACE TREATMENT	SY	430.000	430.000
0180	503.0137	PRESTRESSED GIRDER TYPE I 36W-INCH	LF	570.000	570.000
0190	505.0405	BAR STEEL REINFORCEMENT HS BRIDGES	LB	4,260.000	4,260.000
0200	505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	23,320.000	23,320.000
0210	506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	12.000	12.000
0220	506.4000	STEEL DIAPHRAGMS (STRUCTURE) 01. B-68-132	EACH	10.000	10.000
0230	513.4060	RAILING TUBULAR TYPE M (STRUCTURE) 01. B-68-132	LS	1.000	1.000
0240	516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	24.000	24.000
0250	520.0115	CULVERT PIPE CLASS III 15-INCH	LF	44.000	44.000
0260	520.1015	APRON ENDWALLS FOR CULVERT PIPE 15-INCH	EACH	2.000	2.000
0270	550.0500	PILE POINTS	EACH	18.000	18.000
0280	550.1100	PIILING STEEL HP 10-INCH X 42 LB	LF	405.000	405.000
0290	606.0300	RIPRAP HEAVY	CY	190.000	190.000
0300	612.0206	PIPE UNDERDRAIN UNPERFORATED 6-INCH	LF	30.000	30.000
0310	612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	120.000	120.000
0320	614.2300	MGS GUARDRAIL 3	LF	75.000	75.000
0330	614.2500	MGS THRIE BEAM TRANSITION	LF	158.000	158.000
0340	614.2610	MGS GUARDRAIL TERMINAL EAT	EACH	4.000	4.000
0350	619.1000	MOBILIZATION	EACH	1.000	1.000
0360	624.0100	WATER	MGAL	10.000	10.000
0370	625.0100	TOPSOIL **P**	SY	1,900.000	1,900.000
0380	627.0200	MULCHING	SY	700.000	700.000
0390	628.1504	SILT FENCE	LF	600.000	600.000
0400	628.1520	SILT FENCE MAINTENANCE	LF	1,200.000	1,200.000
0410	628.1905	MOBILIZATIONS EROSION CONTROL	EACH	4.000	4.000
0420	628.1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	2.000	2.000
0430	628.2008	EROSION MAT URBAN CLASS I TYPE B	SY	1,200.000	1,200.000
0440	628.6005	TURBIDITY BARRIERS	SY	190.000	190.000
0450	628.7504	TEMPORARY DITCH CHECKS	LF	60.000	60.000
0460	628.7555	CULVERT PIPE CHECKS	EACH	5.000	5.000
0470	629.0210	FERTILIZER TYPE B	CWT	2.000	2.000
0480	630.0120	SEEDING MIXTURE NO. 20 **P**	LB	70.000	70.000
0490	630.0160	SEEDING MIXTURE NO. 60	LB	10.000	10.000

DATE 23OCT13			E S T I M A T E O F Q U A N T I T I E S		
LINE					6819-02-70
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0500	630.0200	SEEDING TEMPORARY	LB	10.000	10.000
0510	638.2102	MOVING SIGNS TYPE II	EACH	2.000	2.000
0520	638.2602	REMOVING SIGNS TYPE III	EACH	6.000	6.000
0530	638.3000	REMOVING SMALL SIGN SUPPORTS	EACH	6.000	6.000
0540	642.5001	FIELD OFFICE TYPE B	EACH	1.000	1.000
0550	643.0100	TRAFFIC CONTROL (PROJECT) 01. 6819-02-70	EACH	1.000	1.000
0560	643.0300	TRAFFIC CONTROL DRUMS	DAY	100.000	100.000
0570	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	1,200.000	1,200.000
0580	643.0705	TRAFFIC CONTROL WARNING LIGHTS TYPE A	DAY	1,800.000	1,800.000
0590	643.0900	TRAFFIC CONTROL SIGNS	DAY	900.000	900.000
0600	643.0920	TRAFFIC CONTROL COVERING SIGNS TYPE II	EACH	19.000	19.000
0610	643.2000	TRAFFIC CONTROL DETOUR (PROJECT) 01. 6819-02-70	EACH	1.000	1.000
0620	643.3000	TRAFFIC CONTROL DETOUR SIGNS	DAY	11,400.000	11,400.000
0630	645.0120	GEOTEXTILE FABRIC TYPE HR	SY	290.000	290.000
0640	646.0103	PAVEMENT MARKING PAINT 4-INCH	LF	1,900.000	1,900.000
0650	650.4500	CONSTRUCTION STAKING SUBGRADE	LF	520.000	520.000
0660	650.5000	CONSTRUCTION STAKING BASE	LF	520.000	520.000
0670	650.6500	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) 01. B-68-132	LS	1.000	1.000
0680	650.9910	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) 01. 6819-02-70	LS	1.000	1.000
0690	650.9920	CONSTRUCTION STAKING SLOPE STAKES	LF	520.000	520.000
0700	690.0150	SAWING ASPHALT	LF	44.000	44.000
0710	715.0415	INCENTIVE STRENGTH CONCRETE PAVEMENT	DOL	500.000	500.000
0720	715.0502	INCENTIVE STRENGTH CONCRETE STRUCTURES	DOL	1,344.000	1,344.000
0730	ASP. 1T0A	ON-THE-JOB TRAINING APPRENTICE AT \$5.00/HR	HRS	1,200.000	1,200.000
0740	ASP. 1T0G	ON-THE-JOB TRAINING GRADUATE AT \$5.00/HR	HRS	600.000	600.000

3

CLEARING AND GRUBBING

STATION	LOCATION	201.0105 CLEARING STATION	201.0205 GRUBBING STATION
7+00 - 13+00	CTH C	6	6
TOTALS		6	6

REMOVING SMALL PIPE CULVERTS

STATION	DIR	LOCATION	203.0100 EACH	REMARKS
7+65	RT	CTH C	1	15" CMP
TOTAL			1	

CONCRETE PAVEMENT

		415.0410 CONCRETE PAVEMENT APPROACH SLAB	415.0060 CONCRETE PAVEMENT 6-INCH
STATION TO STATION	LOCATION	SY	SY
9+30.21 - STRUCTURE	CTH C	51	28
STRUCTURE - 10+68.57	CTH C	51	28
TOTALS		102	56

BASE AGGREGATE DENSE AND WATER

		305.0110 BASE AGGREGATE DENSE 3/4-INCH	305.0120 BASE AGGREGATE DENSE 1 1/4-INCH	624.0100
STATION TO STATION	LOCATION	TON	TON	WATER MGAL
7+10 - STRUCTURE **	CTH C	90	760	5.0
STRUCTURE - 13+36	CTH C	100	740	5.0
TOTALS		190	1,500	10

CULVERT PIPE CLASS III AND APRON ENDWALL

STATION	LOCATION	520.0115 CULVERT PIPE CLASS III 15-INCH LF	THICKNESS		INLET ELEVATION	DISCHARGE ELEVATION	520.1015 APRON ENDWALLS FOR CULVERT PIPE 15-INCH EACH
			STEEL	ALUMINUM			
			INCHES	INCHES			
7+63, 31' RT	CTH C	44	0.064	0.060	872.43	871.99	2
TOTALS		44					2

EARTHWORK SUMMARY

DIVISION	FROM/TO STATION	LOCATION	EXCAVATION COMMON 205.0100 (1)		SALVAGED/ UNUSABLE PAVEMENT MATERIAL	AVAILABLE MATERIAL	UNEXPANDED FILL	EXPANDED FILL	MASS ORDINATE +/- (14)	WASTE (15)	BORROW 208.0100
			CUT	EBS EXCAVATION				FACTOR 1.30			
DIVISION 1	7+10 - 9+50	CTH C WEST	160	0	43	117	609	792	-675	43	680
	10+48 - 13+36	CTH C EAST	310	0	72	238	309	401	-163	72	160
DIVISION 1	TOTALS		470	0	115	355	918	1,193	-838	115	840

- 1) CUT INCLUDES SALVAGED/UNUSABLE PAVEMENT MATERIAL
- 14) THE MASS ORDINATE + OR - QTY CALCULATED FOR THE DIVISION. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL WITHIN THE DIVISION. MINUS INDICATES A SHORTAGE OF MATERIAL WITHIN THE DIVISION.
- 15) THIS QUANTITY INCLUDES ASPHALT FROM THE EXISTING ROADWAY AND WAS NOT UTILIZED IN THE PROPOSED EMBANKMENT. IT IS CONSIDERED WASTE MATERIAL AND WILL NEED TO BE PROPERLY DISPOSED OF BY THE CONTRACTOR.

3

ASPHALTIC ITEMS

		455.0605 TACK COAT GAL	465.0105 ASPHALTIC SURFACE TON
STATION TO STATION	LOCATION		
7+50 - STRUCTURE	CTH C	16	151
STRUCTURE - 12+25	CTH C	14	134
TOTALS		30	285

STEEL PLATE BEAM GUARD

		614.2300 MGS GUARDRAIL 3 LF	614.2500 MGS THRIE BEAM TRANSITION LF	614.2610 MGS GUARDRAIL TERMINAL EAT EACH
STATION TO STATION	LOCATION			
8+27.82 - STRUCTURE, LT	CTH C	12.5	39.4	1
8+31.17 - STRUCTURE, RT	CTH C	25	39.4	1
STRUCTURE - 11+67.60, LT	CTH C	25	39.4	1
STRUCTURE - 11+70.95, RT	CTH C	12.5	39.4	1
TOTALS		75	157.6	4
ROUNDED TOTALS		75	158	4

LANDSCAPING

		625.0100 TOPSOIL SY	627.0200 MULCHING SY	630.0200 SEEDING TEMPORARY LB	630.0120 SEEDING NO 20 LB	630.0160 SEEDING NO 60 LB	629.0210 FERTILIZER TYPE B CWT
STATION TO STATION	LOCATION						
7+10 - STRUCTURE, LT	CTH C	450	200	---	16	---	0.4
7+10- STRUCTURE, RT	CTH C	280	120	---	11	---	0.3
STRUCTURE - 13+36, LT	CTH C	400	120	---	15	---	0.4
STRUCTURE - 13+36, RT	CTH C	370	110	---	15	---	0.4
UNDISTRIBUTED	CTH C	400	150	10	13	10	0.5
TOTALS		1,900	700	10	70	10	2.0

EROSION CONTROL ITEMS

		628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH	628.2008 EROSION MAT URBAN CLASS I TYPE B SY	628.7504 TEMPORARY DITCH CHECKS LF	628.7555 CULVERT PIPE CHECKS EACH
STATION TO STATION	LOCATION							
7+10 - STRUCTURE, LT	CTH C	120	240	---	---	250	10	3
7+10- STRUCTURE, RT	CTH C	90	180	---	---	160	10	---
STRUCTURE - 13+36, LT	CTH C	120	240	---	---	280	10	---
STRUCTURE - 13+36, RT	CTH C	150	300	---	---	260	10	---
UNDISTRIBUTED	CTH C	120	240	4	2	250	20	2
TOTALS		600	1,200	4	2	1,200	60	5

REMOVING SIGNS TYPE II AND REMOVING SMALL SIGN SUPPORTS

STATION	LOCATION	DESCRIPTION	638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH
9+60, LT	CTH C	OBJECT MARKER	1	1
9+60, RT	CTH C	WEIGHT LIMIT	1	1
9+73, RT	CTH C	OBJECT MARKER	1	1
10+25, LT	CTH C	OBJECT MARKER	1	1
10+40, RT	CTH C	OBJECT MARKER	1	1
10+92, LT	CTH C	WEIGHT LIMIT	1	1
TOTALS			6	6

TURBIDITY BARRIER

STATION	LOCATION	628.6005 SY
9+80	CTH C	90
10+20	CTH C	100
TOTAL		190

MOVING SIGNS

FROM STATION	LOCATION	TO STATION	LOCATION	FACE DIR.	DESCRIPTION	638.2102 MOVING SIGNS TYPE II EACH	REMARKS
12+58 , RT	CTH C	12+60 , RT	LAWSON	EB	SPEED LIMIT	1	---
13+02 , LT	CTH C	13+00 , LT	LAWSON	WB	CURVE	1	---
TOTALS						2	

PAVEMENT MARKING PAINT

STATION	LOCATION	646.0103	
		4-INCH DOUBLE YELLOW LF	4-INCH WHITE EDGE LINE LF
7+50 - 12+25	CTH C	950	950
TOTAL		1,900	

CONSTRUCTION STAKING

STATION TO STATION	LOCATION	650.4500	650.5000	CATEGORY 0020 650.6500 STRUCTURE LAYOUT LS	650.9910 SUPPLEMENTAL CONTROL LS	650.9920 SLOPE STAKES LF
		SUBGRADE LF	BASE LF			
7+10 - STRUCTURE	CTH C	240	240	---	---	240
STRUCTURE B-68-132	CTH C	---	---	1	---	---
STRUCTURE - 13+36	CTH C	280	280	---	---	280
TOTALS		520	520	1	1	520

SAWING ASPHALT

STATION	LOCATION	690.0150 SAWING ASPHALT LF
7+50	CTH C	22
12+25	CTH C	22
TOTAL		44

TRAFFIC CONTROL

STAGE / LOCATION	SERVICE PERIOD DAYS	643.0300		643.0420		643.0705		643.0900		REMARKS
		NO	DRUMS DAYS	NO	TYPE III DAYS	NO	WARNING LIGHTS TYPE A DAYS	NO	SIGNS DAYS	
CTH C BRIDGE CLOSURE	75		0	16	1,200	24	1,800	12	900	
UNDISTRIBUTED			100							
TOTALS			100		1,200		1,800		900	

TRAFFIC CONTROL DETOUR SIGNS

SIGN NO.	LOCATION	DIRECTION/ ROADWAY	SIGN CODE	SIZE W X H	NUMBER SIGNS IN SERVICE	643.3000 DETOUR SIGNS DAYS	643.0920 COVERING SIGNS TYPE II		SIGN MESSAGE	REMARKS
							NUMBER OF CYCLES	EACH		
D1-01	EAST OF TOWN HALL ROAD ADJACENT TO EXISTING EAST CTH C SIGN	EASTBOUND CTH G	MO 4-8 M3-1 M1-5A	24 X 12 24 X 12 24 X 24	1 1 1	75 75 75			DETOUR EAST CTH C	
D1-02	500 FT WEST OF STH 110	EASTBOUND CTH G	MO 4-8 M3-1 M 1-5A MO 5-1R	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR EAST CTH C ADVANCE ARROW RIGHT TURN	
D1-03	WEST OF STH 110	EASTBOUND CTH G	MO 4-8 M3-1 M 1-5A MO 6-1	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR EAST CTH C ARROW RIGHT	
D1-04	SOUTH OF CTH C ADJACENT TO EXISTING SOUTH STH 110 SIGN	SOUTHBOUND STH 110	MO 4-8 M3-1 M1-5A	24 X 12 24 X 12 24 X 24	1 1 1	75 75 75			DETOUR EAST CTH C	
D1-05	500 FT NORTH OF CTH C	SOUTHBOUND STH 110	MO 4-8 M3-1 M 1-5A MO 5-1R	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR EAST CTH C ADVANCE ARROW RIGHT TURN	
D1-06	AT INTERSECIION OF STH 110 & CTH C	SOUTHBOUND STH 110	MO 6-1	21 X 21	1	75	1	1	ARROW LEFT	COVER LEFT / AHEAD ARROW UNDER CTH C SIGN
D1-07	EAST OF STH 110	EASTBOUND CTH C	MO 4-8A M 3-2 M 1-5A	24 X 12 24 X 12 24 X 24	1 1 1	75 75 75			END DETOUR EAST CTH C	
D1-08	AT INTERSECTION OF CTH C AND TOWN HALL ROAD	SOUTHBOUND CTH C	MO 6-1	21 X 21	1	75	1	1	ARROW LEFT	COVER LEFT / RIGHT ARROW UNDER CTH C SIGN
D1-09	500 FT WEST OF STH 110	EASTBOUND CTH C	MO 4-8 M3-4 M 1-5A MO 6-1	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR WEST CTH C AHEAD ARROW	
D1-10	WEST OF STH 110 ON CTH C	WESTBOUND CTH C					1	2		COVER CTH C AHEAD ARROW SIGNS
D1-11	WEST OF STH 110 ON CTH C	WESTBOUND CTH C	R11-3B	60 X 30	1	75			BRIDGE OUT 4 MILES AHEAD LOCAL TRAFFIC ONLY	ON TYPE III BARRICADE
D1-12	WEST OF STH 110 ON CTH C	WESTBOUND CTH C	MO 4-8 M 3-4 M 1-5A W20-2	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75	1	1	DETOUR WEST CTH C ARROW RIGHT	COVER LEFT / RIGHT ARROW UNDER CTH C SIGN
D1-13	SOUTH OF CTH EE ON CTH A LEFT SHOULDER	NORTHBOUND STH 110	M3-4 M 1-5A W 20-2	24 X 12 24 X 24 48 X 48	1 1 1	75 75 75			WEST CTH C DETOUR AHEAD	
D1-14	500' SOUTH OF CTH C	NORTHBOUND STH 110	MO 4-8 M3-4 M 1-5A MO 5-1R	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR WEST CTH C ADVANCE ARROW RIGHT TURN	
PAGE SUBTOTAL						2,925		5		

TRAFFIC CONTROL DETOUR SIGNS - CONTINUED

SIGN NO.	LOCATION	DIRECTION/ ROADWAY	SIGN CODE	SIZE W X H	NUMBER SIGNS IN SERVICE	643.3000 DETOUR SIGNS DAYS	643.0920 COVERING SIGNS TYPE II		SIGN MESSAGE	REMARKS
							NUMBER OF CYCLES	EACH		
D1-15	EAST OF CTH C ADJACENT TO EXISTING NORTH STH 110 SIGN	WESTBOUND	MO 4-8 M3-4 M1-5A	24 X 12 24 X 12 24 X 24	1 1 1	75 75 75			DETOUR WEST CTH C	
D1-16	EAST OF CTH C ON STH 110	WESTBOUND STH 110					1	2		COVER CTH C AHEAD ARROW SIGNS
D1-17	SOUTH OF CTH C ADJACENT TO EXISTING CTH C / ARROW RIGHT SIGN	NORTHBOUND STH 110	MO 4-8 M3-4 M 1-5A MO 6-1	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR WEST CTH C AHEAD ARROW	
D1-18	1500 FT EAST OF STH 110	WESTBOUND CTH C	W 20-2	48 X 48 24 X 12	1 1	75 75			DETOUR AHEAD	
D1-19	500 FT EAST OF STH 110	WESTBOUND CTH C	MO 4-8 M3-4 M 1-5A MO 5-1R	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR WEST CTH C ADVANCE ARROW RIGHT TURN	
D1-20	ADJACENT TO EXISTING WEST CTH C ARROW LEFT SIGN	WESTBOUND CTH C	MO 4-8 M 3-4 M 1-5A MO 6-1	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75	1	1	DETOUR WEST CTH C ARROW RIGHT	COVER LEFT ARROW UNDER CTH C SIGN
D1-21	WEST OF STH 110 ON CTH C	WESTBOUND CTH C	R11-3B M4-9R	60 X 30 30 X 24	1 1	75 75			BRIDGE OUT 4 MILES AHEAD LOCAL TRAFFIC ONLY DETOUR RIGHT ARROW	ON TYPE III BARRICADE
D1-22	ADJACENT TO EXISTING NORTH STH 110 SIGN	NORTHBOUND STH 110	MO 4-8 M 3-4 M 1-5A	24 X 12 24 X 12 24 X 24	1 1 1	75 75 75			DETOUR WEST CTH C	
D1-23	500 FT SOUTH OF CTH G	NORTHBOUND STH 110	MO 4-8 M3-4 M 1-5A MO 5-1L	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR WEST CTH C ADVANCE ARROW LEFT TURN	
D1-24	ADJACENT TO EXISTING CTH G / ARROW LEFT SIGN	NORTHBOUND STH 110	MO 4-8 M 3-4 M 1-5A MO 6-1	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR WEST CTH C ARROW LEFT	
D1-25	1500 FT NORTH OF CTH G	SOUTHBOUND STH 110	M3-4 M 1-5A W 20-2	24 X 12 24 X 24 48 X 48	1 1 1	75 75 75			WEST CTH C DETOUR AHEAD	
D1-26	500 FT NORTH OF CTH G	SOUTHBOUND STH 110	MO 4-8 M 3-4 M 1-5A MO 5-1R	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR WEST CTH C ADVANCE ARROW RIGHT TURN	
D1-27	NORTH OF CTH G	SOUTHBOUND STH 110	MO 4-8 M 3-4 M 1-5A MO 6-1	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR WEST CTH C ARROW RIGHT	
D1-28	WEST OF STH 110 NEXT TO WEST CTH G SIGN	WESTBOUND CTH G	MO 4-8 M 3-4 M 1-5A	24 X 12 24 X 12 24 X 24	1 1 1	75 75 75			DETOUR WEST CTH C	
D1-29	WEST OF TOWN HALL ROAD NEXT TO WEST CTH G SIGN	WESTBOUND CTH G	MO 4-8 M 3-4 M 1-5A	24 X 12 24 X 12 24 X 24	1 1 1	75 75 75			DETOUR WEST CTH C	

PAGE SUBTOTAL 3,525 3

TRAFFIC CONTROL DETOUR SIGNS - CONTINUED

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

SIGN NO.	LOCATION	DIRECTION/ ROADWAY	SIGN CODE	SIZE W X H	NUMBER SIGNS IN SERVICE	643.3000 DETOUR SIGNS DAYS	643.0920 COVERING SIGNS TYPE II		SIGN MESSAGE	REMARKS
							NUMBER OF CYCLES	EACH		
D2-01	1000' FT WEST OF INTESECTION WITH CTH G & CTH E	EASTBOUND CTH C	W20-2	48 X 48	1	75			DETOUR AHEAD	
D2-02	1000' FT WEST OF INTESECTION WITH CTH G & CTH E	EASTBOUND CTH C	MO 4-8	24 X 12	1	75			DETOUR EAST CTH C ADVANCE ARROW LEFT TURN	
			M 3-2	24 X 12	1	75				
			M 1-5A	24 X 24	1	75				
			MO 5-1L	21 X 21	1	75				
D2-03	SOUTH OF INTERSECTION OF CTH C / E / G	SOUTHBOUND CTH C/E/G					1	2		EAST CTH C
D2-04	AT CTH C/E/G INTERSECTION	EASTBOUND CTH C	R11-3B M4-9L	60 X 30 30 X 24	1 1	75 75			BRIDGE OUT 2 MILES AHEAD LOCAL TRAFFIC ONLY DETOUR LEFT ARROW	ON TYPE III BARRICADE
D2-05	AT CTH C/E/G INTERSECTION	EASTBOUND CTH C	MO 4-8	24 X 12	1	75	1	3	DETOUR EAST CTH C ARROW LEFT	COVER EAST, CTH C, RIGH ARROW SIGNS
			M 3-2	24 X 12	1	75				
			M 1-5A	24 X 24	1	75				
			MO 6-1	21 X 21	1	75				
D2-06	1500 FT NORTH OF CTH E & CTH G INTERSECTION	SOUTHBOUND CTH E	M 3-2	24 X 12	1	75			EAST CTH C DETOUR AHEAD	
			M 1-5A	24 X 24	1	75				
			W 20-2	48 X 48	1	75				
D2-07	500 FT NORTH OF CTH E & CTH G INTERSECTION	SOUTHBOUND CTH E	MO 4-8	24 X 12	1	75			DETOUR EAST CTH C ADVANCE ARROW LEFT TURN	
			M 3-2	24 X 12	1	75				
			M 1-5A	24 X 24	1	75				
			MO 5-1L	21 X 21	1	75				
D2-08	AT INTERSECTION OF CTH E & CTH G	SOUTHBOUND CTH E	R11-3B M4-9L	60 X 30 30 X 24	1 1	75 75			BRIDGE OUT 2 MILES AHEAD LOCAL TRAFFIC ONLY DETOUR LEFT ARROW	ON TYPE III BARRICADE
D2-09	AT INTERSECTION OF CTH E & CTH G	SOUTHBOUND CTH E	MO 4-8	24 X 12	1	75			DETOUR EAST CTH C ARROW LEFT	
			M 3-2	24 X 12	1	75				
			M 1-5A	24 X 24	1	75				
			MO 6-1	21 X 21	1	75				
D2-10	EAST OF CTH E ON CTH G	EASTBOUND CTH G	MO 4-8	24 X 12	1	75			DETOUR EAST CTH C	
			M 3-2	24 X 12	1	75				
			M 1-5A	24 X 24	1	75				
D2-11	WEST OF CTH E ON CTH G	WESTBOUND CTH G	MO 4-8	24 X 12	1	75			DETOUR WEST CTH C	
			M 3-4	24 X 12	1	75				
			M 1-5A	24 X 24	1	75				
D2-12	AT CTH C/E/G INTERSECTION	WESTBOUND CTH G	MO 6-1	21 X 21	1	75	1	1	AHEAD ARROW	COVER AHEAD / LEFT ARROW SIGNS
D2-13	AT CTH C/E/G INTERSECTION	NORTHBOUND CTH C/E/G	MO 4-8	24 X 12	1	75			DETOUR EAST CTH C ARROW RIGHT	
			M 3-2	24 X 12	1	75				
			M 1-5A	24 X 24	1	75				
			MO 6-1	21 X 21	1	75				
D2-14	WEST OF CTH C/E/G INTERSECTION	WESTBOUND CTH C	MO 4-8A	24 X 12	1	75			END DETOUR WEST CTH C	
			M 3-4	24 X 12	1	75				
			M 1-5A	24 X 24	1	75				
D3-01	1500 FT WEST OF CTH C / E / G INTERSECTION	EASTBOUND CTH G	M 3-2	24 X 12	1	75			EAST CTH C DETOUR AHEAD	
			M 1-5A	24 X 24	1	75				
			W 20-2	48 X 48	1	75				
D3-02	500 FT WEST OF CTH C / E / G INTERSECTION	EASTBOUND CTH G	MO 4-8	24 X 12	1	75			DETOUR EAST CTH C ADVANCE ARROW LEFT TURN	
			M 3-2	24 X 12	1	75				
			M 1-5A	24 X 24	1	75				
			MO 5-1L	21 X 21	1	75				

PAGE SUBTOTAL 3,000 4

TRAFFIC CONTROL DETOUR SIGNS - CONTINUED

SIGN NO.	LOCATION	DIRECTION/ ROADWAY	SIGN CODE	SIZE W X H	NUMBER SIGNS IN SERVICE	643.3000 DETOUR SIGNS DAYS	643.0920 COVERING SIGNS TYPE II		SIGN MESSAGE	REMARKS
							NUMBER OF CYCLES	EACH		
D3-03	AT CTH C/E/G INTERSECTION	EASTBOUND CTH G	R11-3B M4-9L	60 X 30 30 X 24	1 1	75 75			BRIDGE OUT 1 MILES AHEAD LOCAL TRAFFIC ONLY DETOUR LEFT ARROW	ON TYPE III BARRICADE
D3-04	AT CTH C/E/G INTERSECTION	EASTBOUND CTH G	M0 4-8 M 3-2 M 1-5A M0 6-1	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR EAST CTH C ARROW LEFT	
D3-05	EAST OF CTH C/E/G INTERSECTION	EASTBOUND CTH C/E					1	2		COVER EAST, CTH C SIGNS
D3-06	WEST OF CTH E INTERSECTION	EASTBOUND CTH C/E					1	2		COVER CTH C, AHEAD ARROW SIGNS
D3-07	EAST OF CTH C / E INTERSECTION	EASTBOUND CTH C	R11-3B	60 X 30	1	75			BRIDGE OUT 0.2 MILES AHEAD LOCAL TRAFFIC ONLY	ON TYPE III BARRICADE
D3-08	1500 FT SOUTH OF CTH C / E INTERSECTION	NORTHBOUND CTH E	M 3-2 M 1-5A W 20-2	24 X 12 24 X 24 48 X 48	1 1 1	75 75 75			EAST CTH C DETOUR AHEAD	
D3-09	500 FT WEST OF CTH C / E / G INTERSECTION	NORTHBOUND CTH E	M0 4-8 M 3-2 M 1-5A M0 5-1L	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR EAST CTH C ADVANCE ARROW LEFT TURN	COVER CTH C, ARROW RIGHT / LEFT
D3-10	AT CTH C/E INTERSECTION	NORTHBOUND CTH E	M0 4-8 M 3-2 M 1-5A M0 6-1	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75	1 1	1 1	DETOUR EAST CTH C ARROW LEFT	
D3-11	AT CTH C/E INTERSECTION	NORTHBOUND CTH E	M7-1	12'X9"	1	75	1	1	ARROW LIGHT	COVER ARROW RIGHT
D3-12	AT CTH C/E/G INTERSECTION	WESTBOUND CTH C/E	M0 4-8 M 3-2 M 1-5A M0 6-1	24 X 12 24 X 12 24 X 24 21 X 21	1 1 1 1	75 75 75 75			DETOUR EAST CTH C AHEAD ARROW	
D3-13	NORTH OF CTH C / E / G INTERSECTION	NORTHBOUND CTH C/E/G	M0 4-8 M 3-2 M 1-5A	24 X 12 24 X 12 24 X 24	1 1 1	75 75 75			DETOUR EAST CTH C	PLACE NEXT TO EXISTING WEST CTH C, NORTH CTH E EAST CTH G SIGNS

PAGE SUBTOTAL 1,950 7

PROJECT TOTALS 11,400 19

LEVELS ON = 01, 02, 03, 04, 05, 06, 07, 08, 09, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63

Conventional Signs and Abbreviations

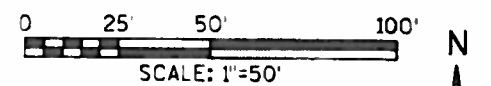
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QUARTER LINE	Δ	CENTRAL ANGLE	R/L	RANGE
TOWNSHIP AND RANGE LINE	C/L	CENTERLINE	R/W	REFERENCE LINE
PROPOSED OR NEW CENTERLINE	COR.	CORNER	1/4 LINE	RIGHT OF WAY
PROPOSED OR NEW R/W LINE	CTH	COUNTY TRUNK HIGHWAY	1/8 LINE	QUARTER LINE
EXISTING R/W LINE	D	DEGREE OF CURVE	S	SIXTEENTH LINE
LOT LINE	E	EAST	SEC	SOUTH
PROPERTY LINE	L	LENGTH OF CURVE	SEC LINE	SECTION
COUNTY LINE LIMITS	LC	LONG CHORD	STH	STATE TRUNK HIGHWAY
SLOPE INTERCEPTS	LCB	LONG CHORD BEARING	SF	SQUARE FEET
FENCE	MI	MILE	STA	STATION
SECTION OR QUARTER CORNER	M/L	MEANDER LINE	T	TOWN
POWER POLE	N	NORTH	TLE	TANGENT LENGTH OF CURVE
TELEPHONE PEDESTAL	PC	POINT OF CURVATURE	USH	UNITED STATES HIGHWAY
UNDERGROUND TELEPHONE CABLE	PI	POINT OF INTERSECTION	W	WEST
NO ACCESS (BY ACQUISITION)	PT	POINT OF TANGENCY		
NO ACCESS (BY PREVIOUS PROJECT)	PLE	PERMANENT LIMITED EASEMENT		
NO ACCESS (BY STATUTORY AUTHORITY)	P/L	PROPERTY LINE		
FEE INTEREST				
TEMPORARY LIMITED EASEMENT				
RIGHT OF WAY NUMBER				
RIGHT-OF-WAY TYPE 2 MONUMENTS SET AT NEWLY ACQUIRED R/W ANGLE POINTS				

SCHEDULE OF LANDS AND INTERESTS

PARCEL NO.	OWNER	INTEREST REQUIRED	EXISTING	NEW	TOTAL	TLE AREA
1	JIMMY L. MUCH AND DARIL M. MUCH, TRUSTEES OF THE JOINT LIVING TRUST	FEE	---	0.04 AC	0.04 AC	---
2	RONALD G. RADIES, PETER L. RADIES AND WILLIAM C. RADIES, CO-TRUSTEES OF THE BPRWT SUBTRUST DATED JANUARY 25, 1996	FEE TLE	---	0.15 AC	0.15 AC	200 S.F.
3	DAVID L. SCHMIDT AND MARJORIE SCHMIDT, HIS WIFE, AS JOINT TENANTS	FEE TLE	---	0.06 AC	0.06 AC	0.01 AC
90	FRONTIER COMMUNICATIONS OF WISCONSIN	RELEASE OF RIGHTS	---	---	---	---

"OWNERS" NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO TRANSFER OF LAND INTERESTS TO THE COUNTY OF WAUPACA.

PLAY REVISIONS	R/W PROJECT NUMBER	6819-02-00	SHEET NUMBER	4.1	TOTAL SHEETS	1
FEDERAL PROJECT NUMBER						
PLAY OF RIGHT OF WAY REQUIRED FOR						
CTH E - STH 110						
N BR LITTLE WOLF RVR BRIDG B68-0322						
CTH C WAUPACA COUNTY						
CONSTRUCTION PROJECT NUMBER 6819-02-70						



END RELOCATION ORDER

STATION 13+00
842.86' NORTH OF AND 1370.28' EAST OF THE SOUTHWEST CORNER OF SECTION 25, T25N, R12E, TOWN OF WYOMING, WAUPACA COUNTY, WISCONSIN
Y 432786.95
X 560411.82

LINE	BEARING	LENGTH
L-1	N00°34'54"W	12.21'
L-2	S22°37'08"E	8.31'
L-3	S09°45'07"W	5.00'
L-4	N00°34'54"W	12.21'
L-5	S09°45'07"W	12.00'

TOWN

OF

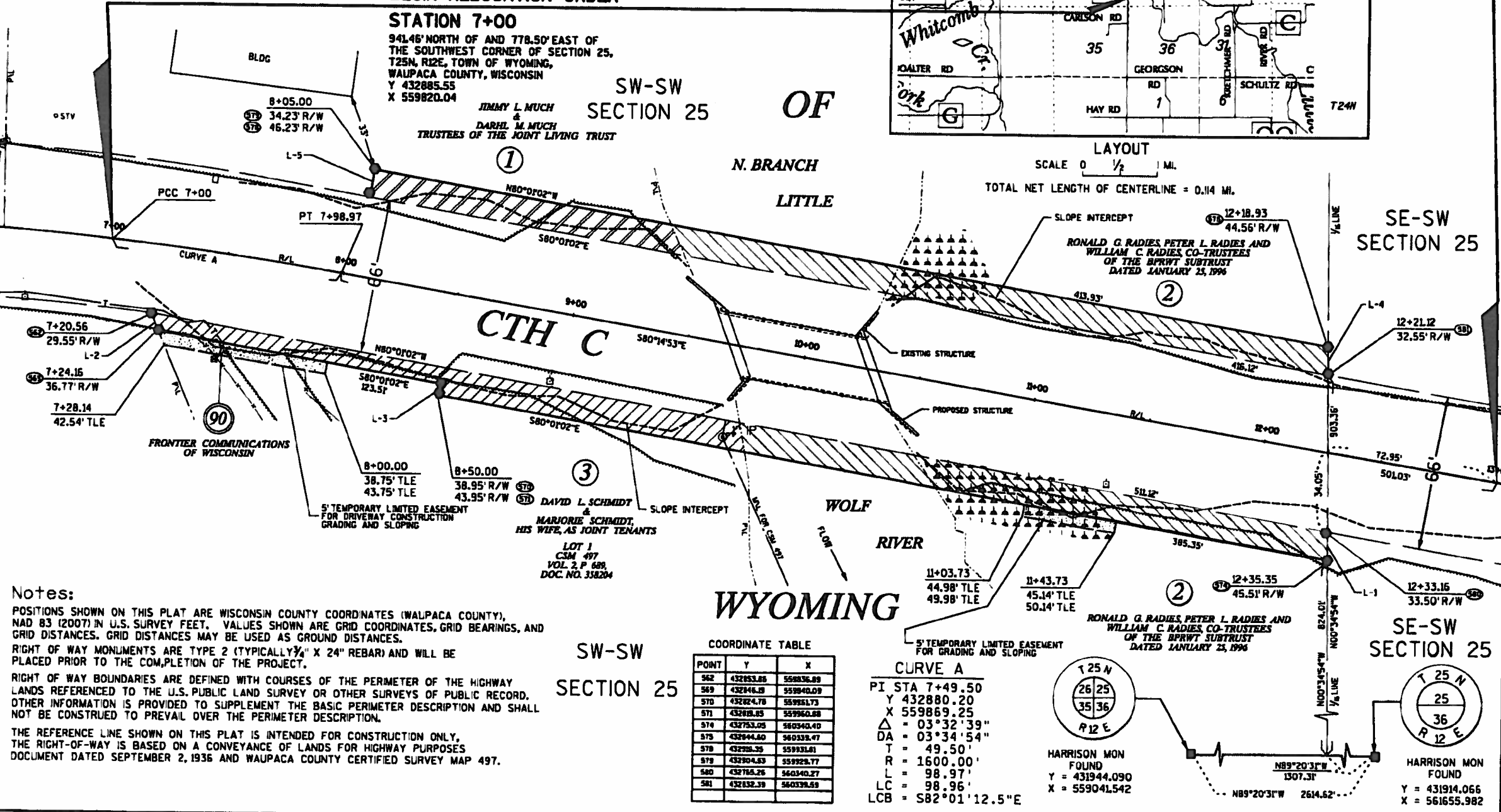
N. BRANCH
LITTLE

WYOMING

SW-SW
SECTION 25

SE-SW
SECTION 25

SE-SW
SECTION 25



Notes:
POSITIONS SHOWN ON THIS PLAT ARE WISCONSIN COUNTY COORDINATES (WAUPACA COUNTY), NAD 83 (2007) IN U.S. SURVEY FEET. VALUES SHOWN ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.
RIGHT OF WAY MONUMENTS ARE TYPE 2 (TYPICALLY 1/4" X 24" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT.
RIGHT OF WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY OR OTHER SURVEYS OF PUBLIC RECORD. OTHER INFORMATION IS PROVIDED TO SUPPLEMENT THE BASIC PERIMETER DESCRIPTION AND SHALL NOT BE CONSTRUED TO PREVAIL OVER THE PERIMETER DESCRIPTION.
THE REFERENCE LINE SHOWN ON THIS PLAT IS INTENDED FOR CONSTRUCTION ONLY. THE RIGHT-OF-WAY IS BASED ON A CONVEYANCE OF LANDS FOR HIGHWAY PURPOSES DOCUMENT DATED SEPTEMBER 2, 1936 AND WAUPACA COUNTY CERTIFIED SURVEY MAP 497.

COORDINATE TABLE

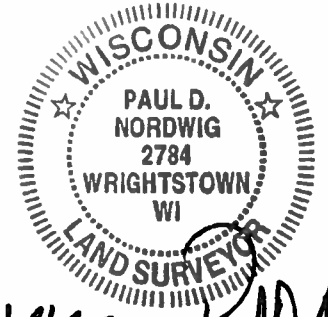
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575	432944.60	560338.47
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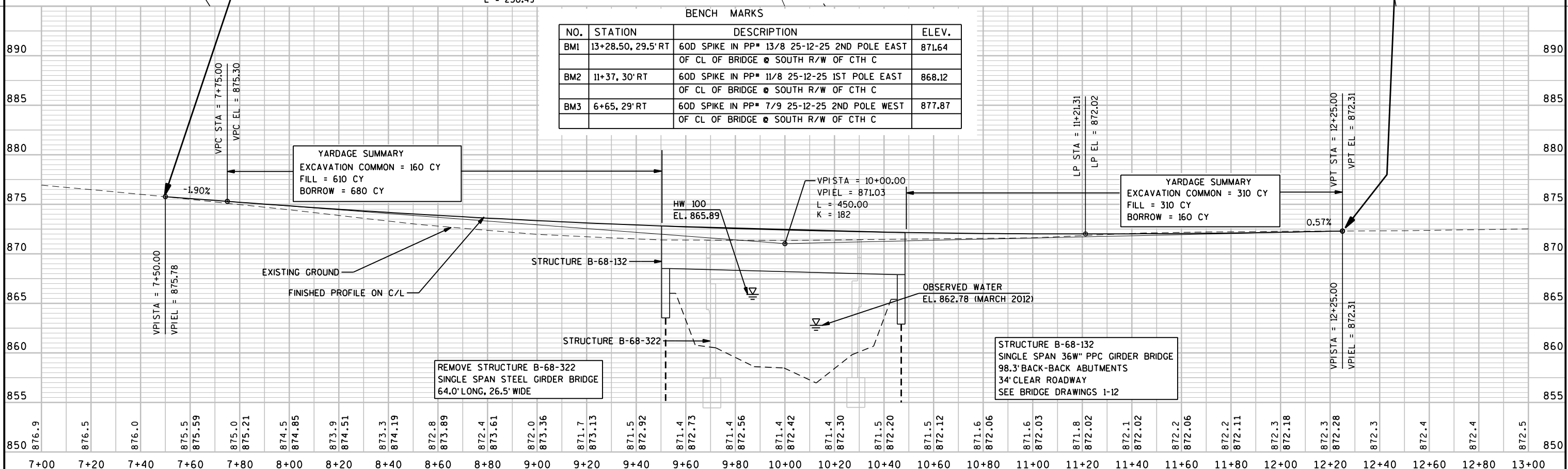
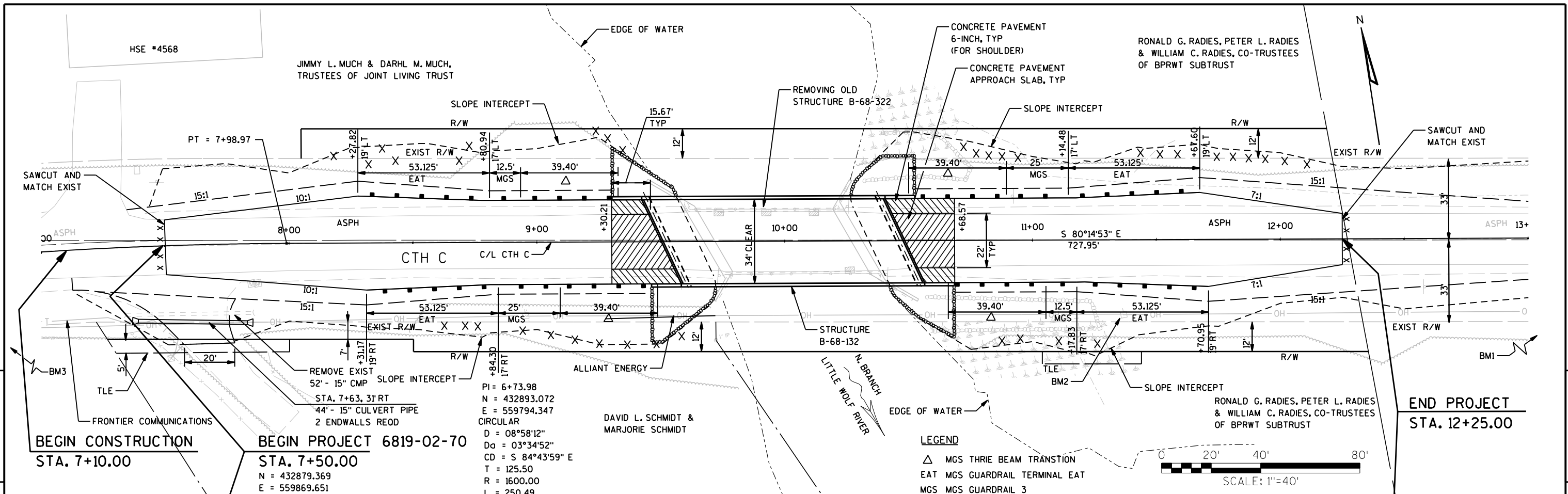
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Y 432880.20
X 559869.25
Δ = 03°32'39"
DA = 03°34'54"
T = 49.50
R = 1600.00'
L = 98.97'
LC = 98.96'
LCB = S82°01'12.5"E

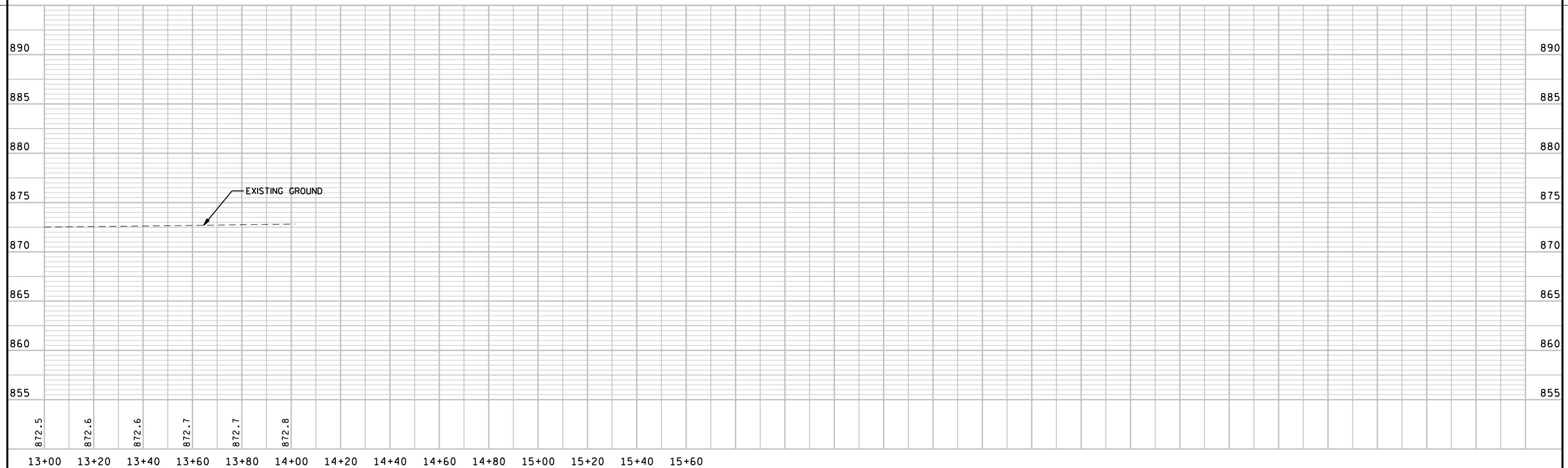
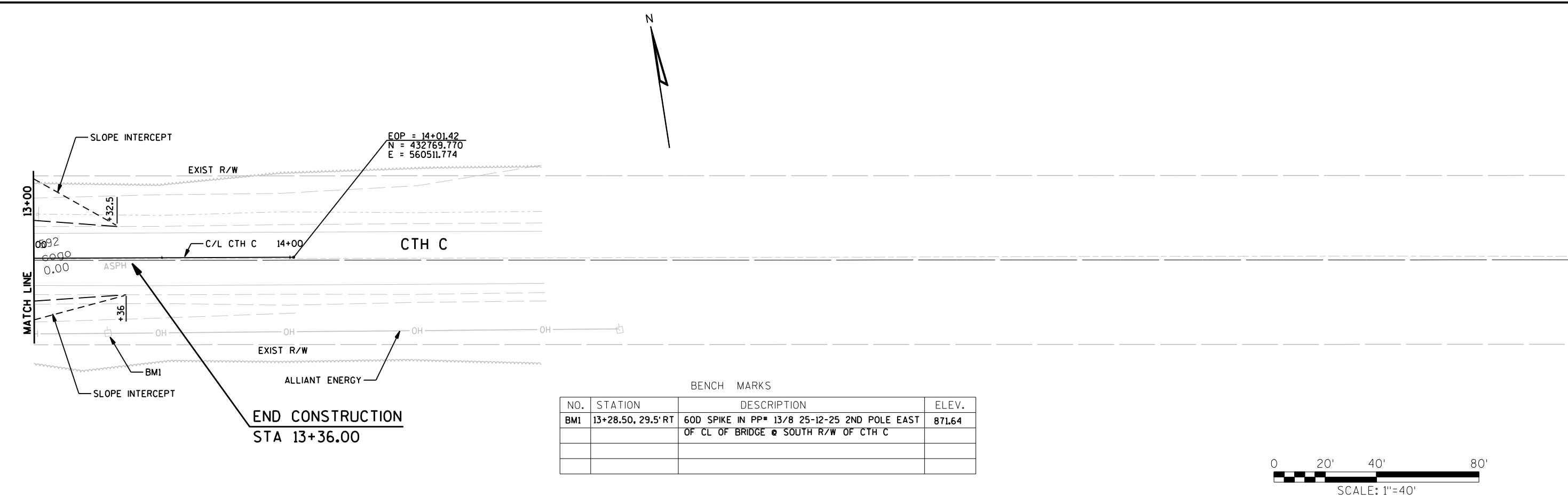
HARRISON MON
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HARRISON MON
FOUND
Y = 431914.066
X = 561655.982



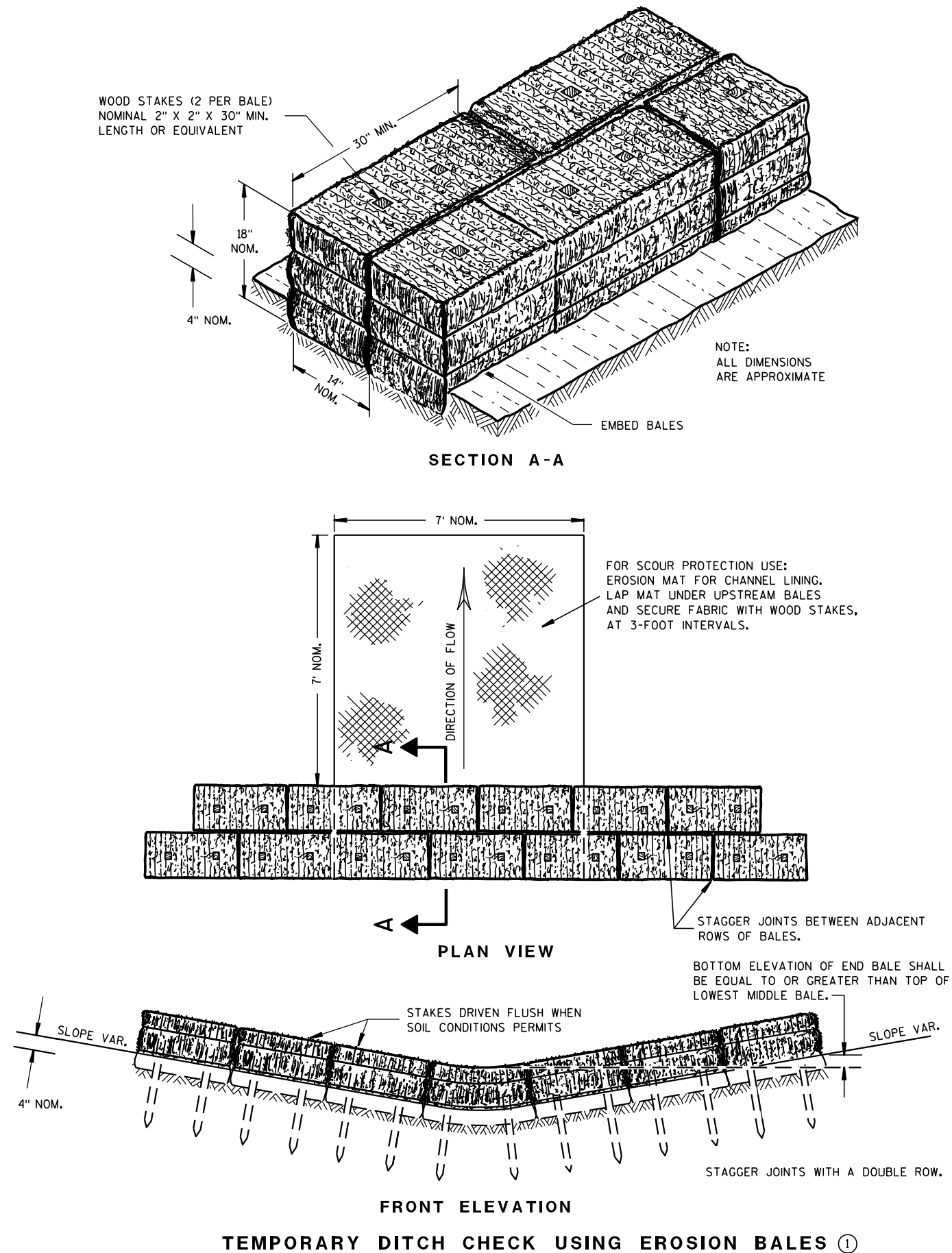


NO.	STATION	DESCRIPTION	ELEV.
BM1	13+28.50, 29.5' RT	60D SPIKE IN PP* 13/8 25-12-25 2ND POLE EAST OF CL OF BRIDGE @ SOUTH R/W OF CTH C	871.64
BM2	11+37, 30' RT	60D SPIKE IN PP* 11/8 25-12-25 1ST POLE EAST OF CL OF BRIDGE @ SOUTH R/W OF CTH C	868.12
BM3	6+65, 29' RT	60D SPIKE IN PP* 7/9 25-12-25 2ND POLE WEST OF CL OF BRIDGE @ SOUTH R/W OF CTH C	877.87



Standard Detail Drawing List

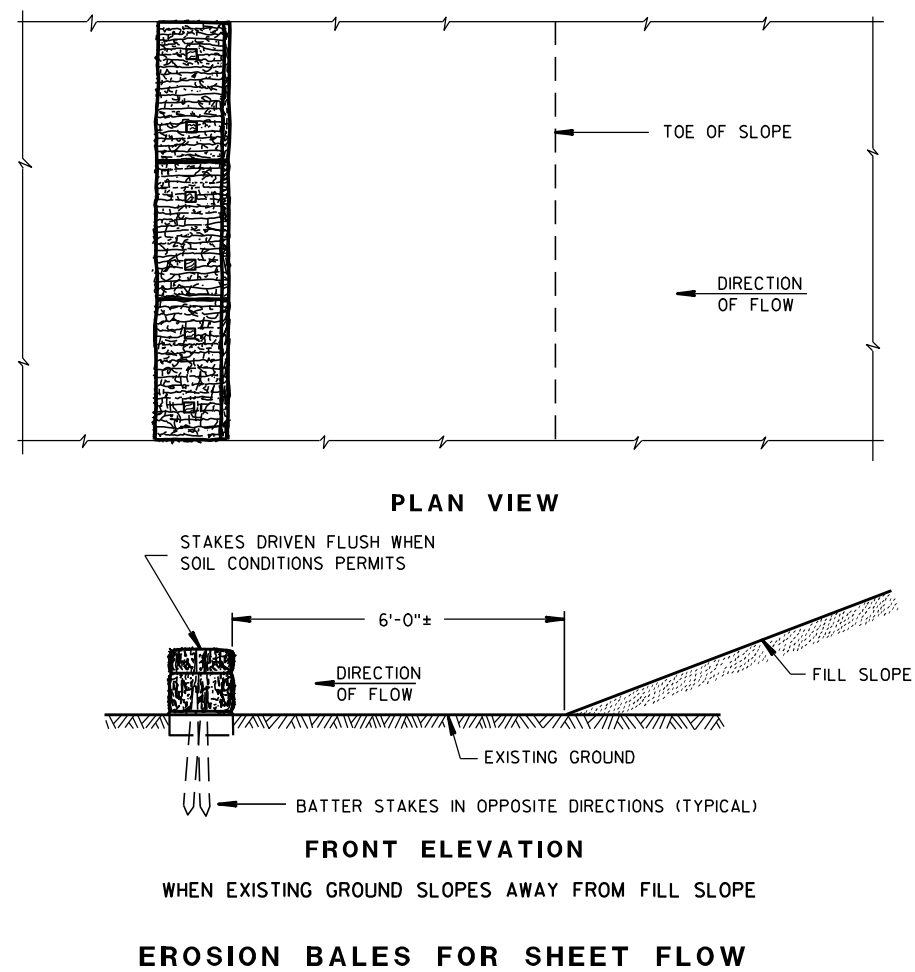
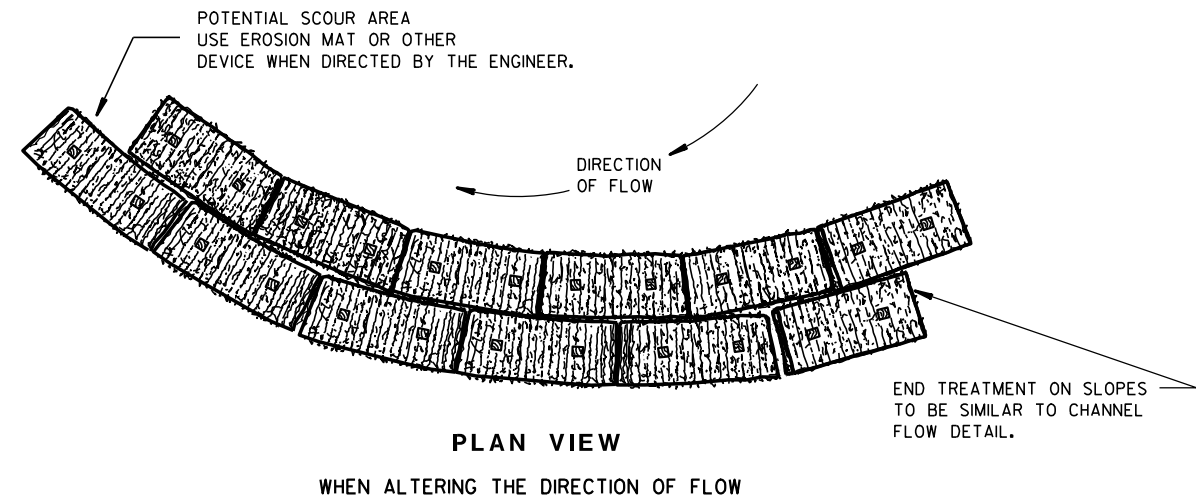
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
12A03-10	NAME PLATE (STRUCTURES)
13A03-05	CONCRETE PAVEMENT SHOULDERS
13B02-06	CONCRETE PAVEMENT APPROACH SLAB
14B42-02A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-02B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-02C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-01A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-01B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-01C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-03A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03H	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15C02-04A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-04B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-04C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C06-06	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-16A	PAVEMENT MARKING (MAINLINE)



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

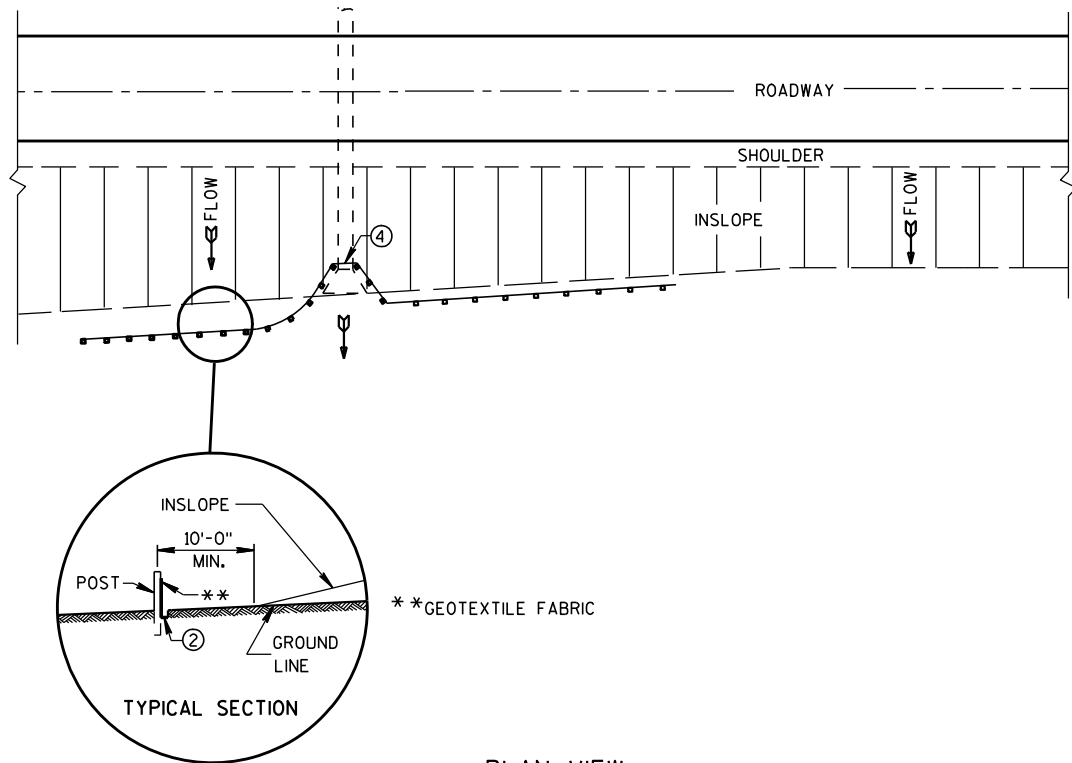
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

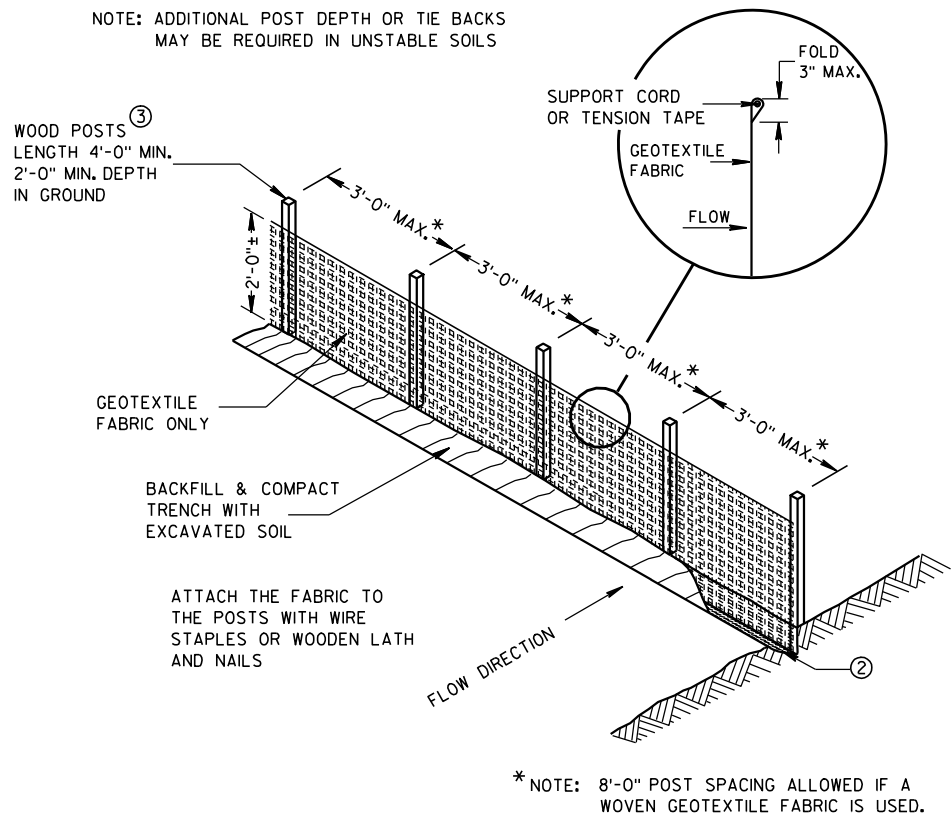
6/04/02
DATE

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

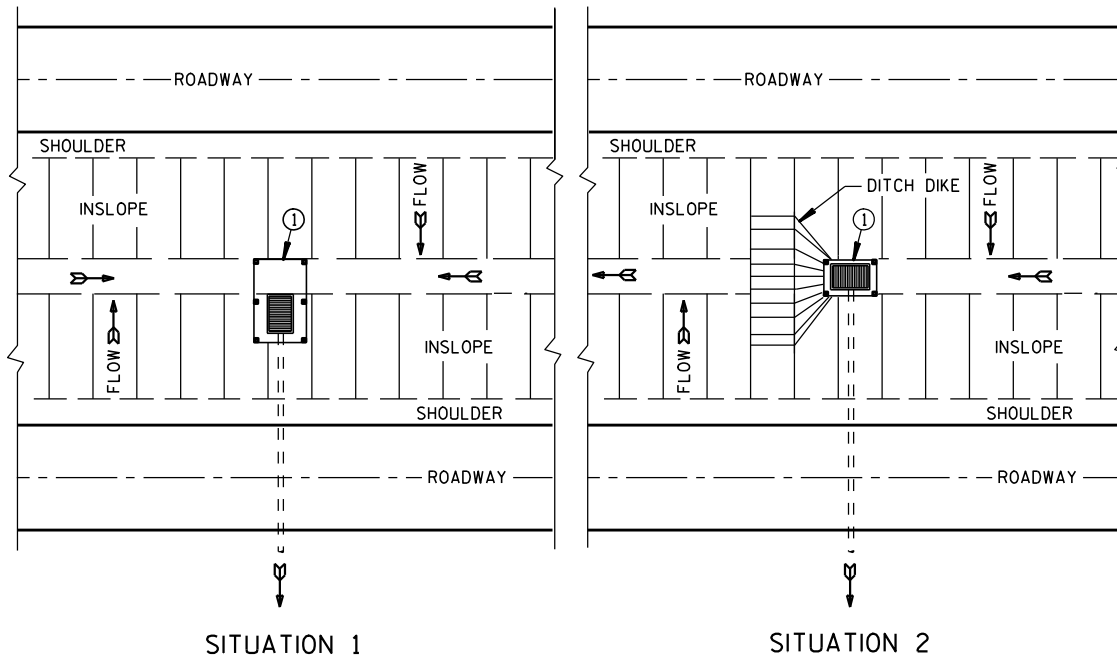
FHWA



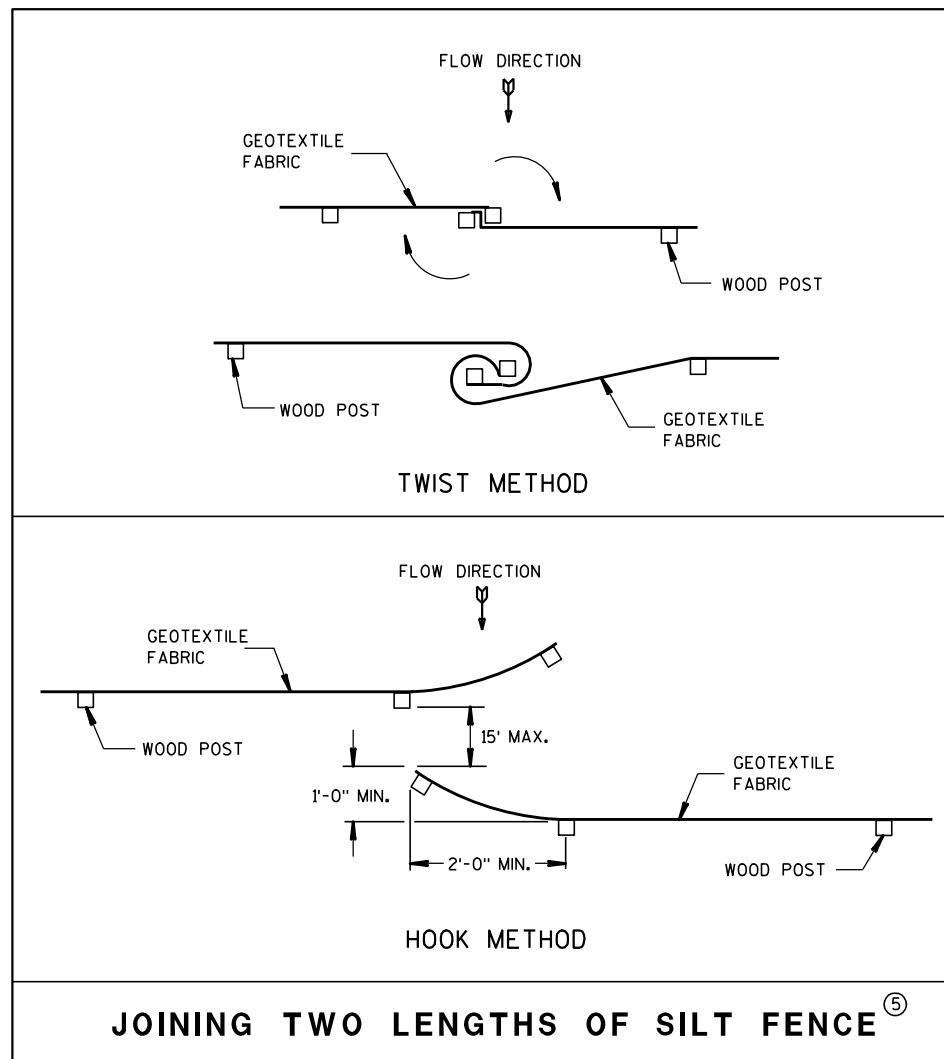
PLAN VIEW
TYPICAL APPLICATION OF SILT FENCE



SILT FENCE



PLAN VIEW
SILT FENCE AT MEDIAN SURFACE DRAINS

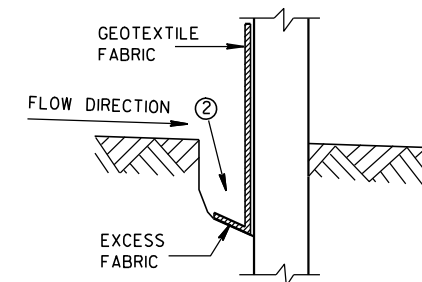


JOINING TWO LENGTHS OF SILT FENCE ⑤

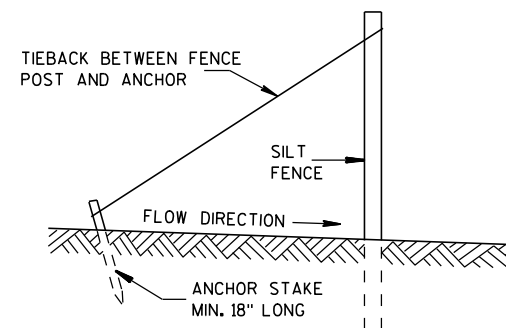
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.

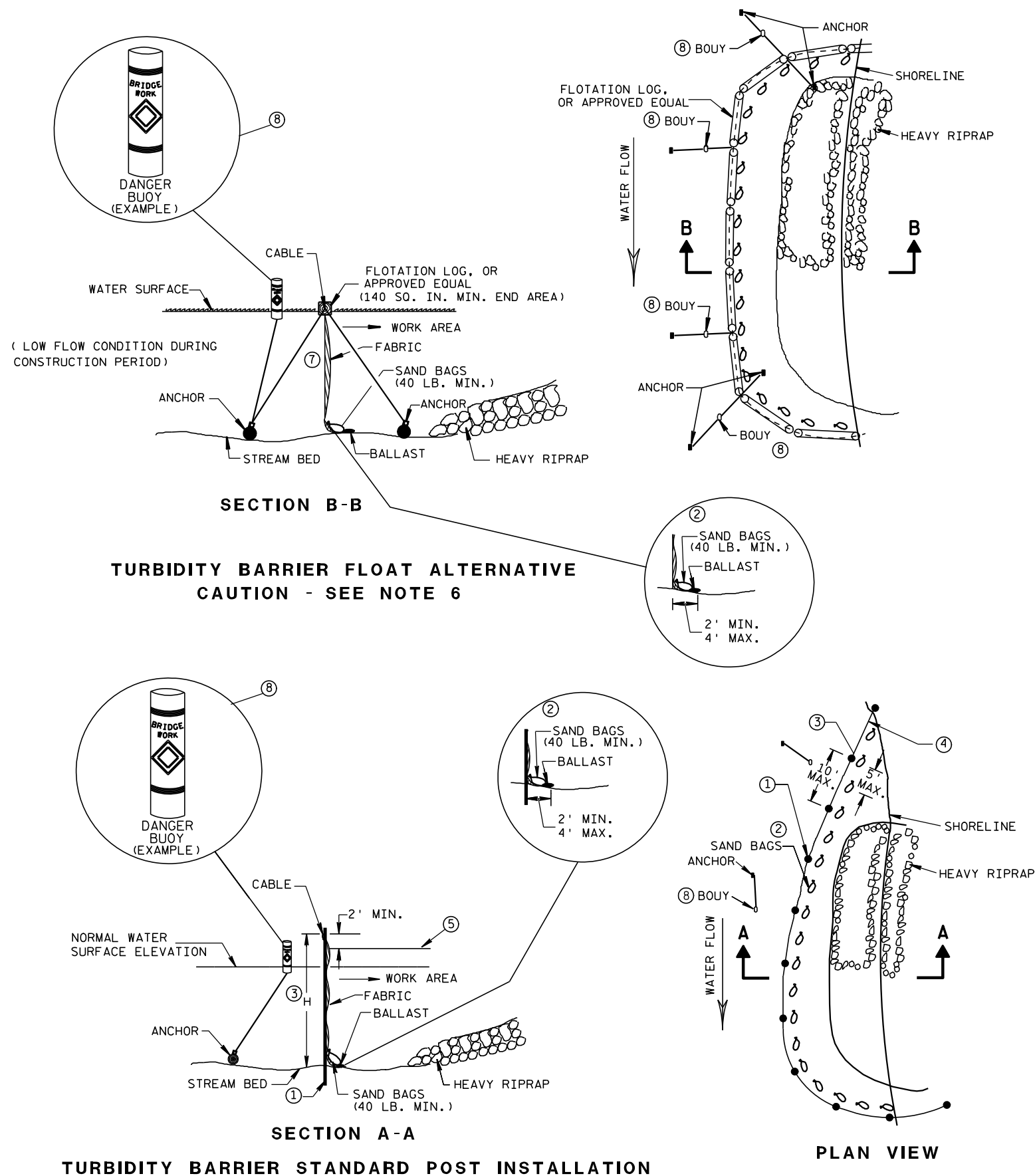


TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 4-29-05 DATE	/S/ Beth Canestra CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	

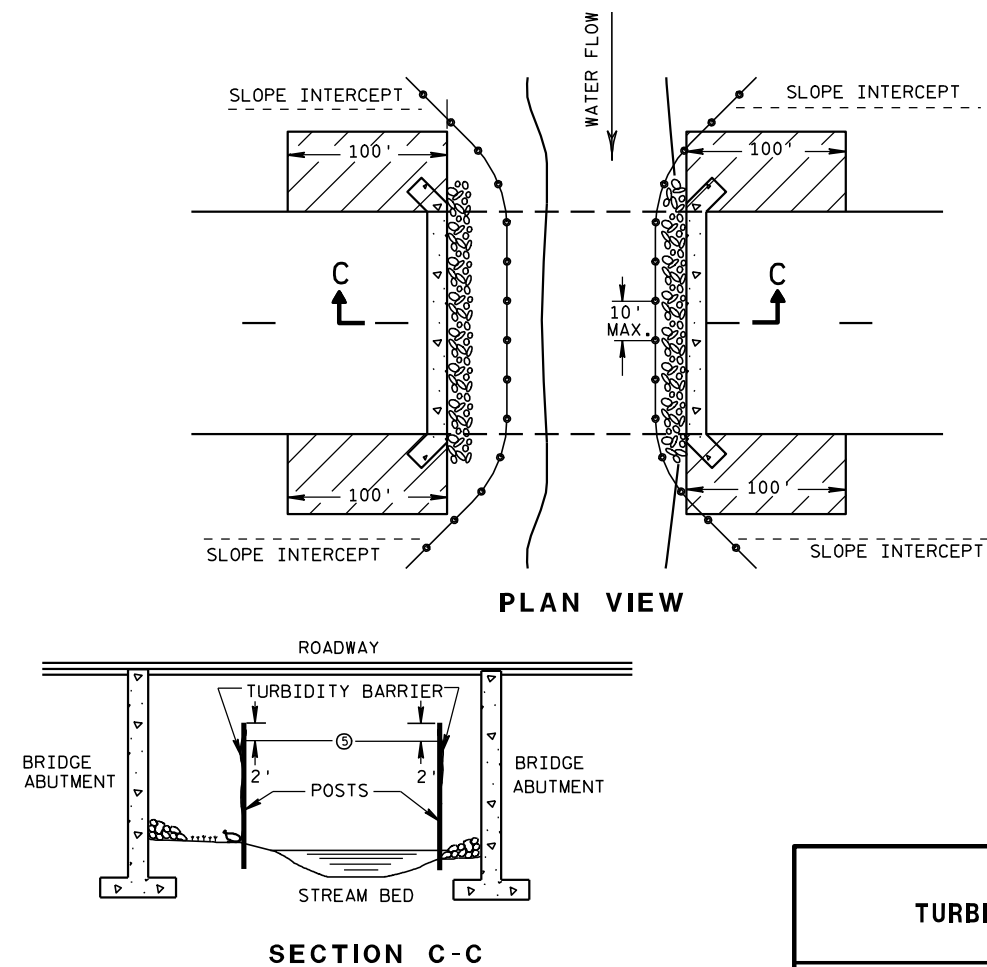


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

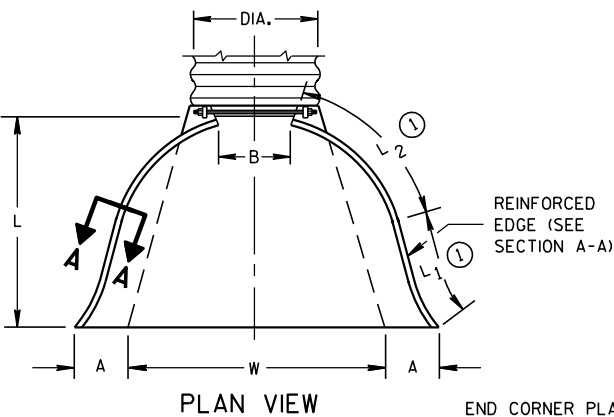
6/04/02
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY	
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L ₁ ①	L ₂ ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.	
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.	
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.	
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.	
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.	
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.	
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.	
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.	
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.	
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.	
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.	
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.	
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.	
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.	
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.	
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.	
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.	

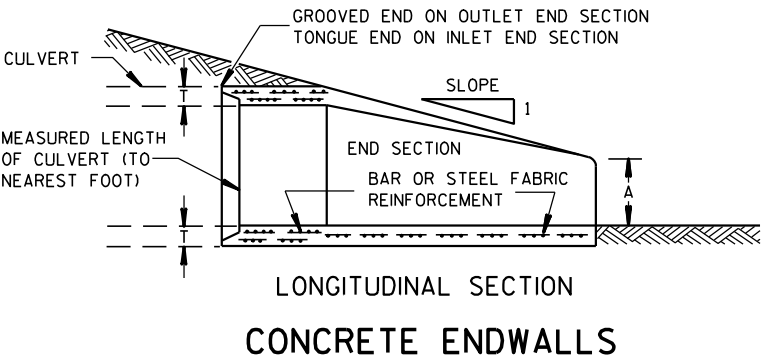
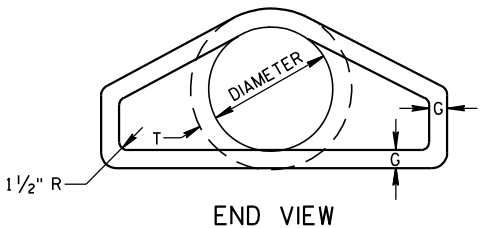
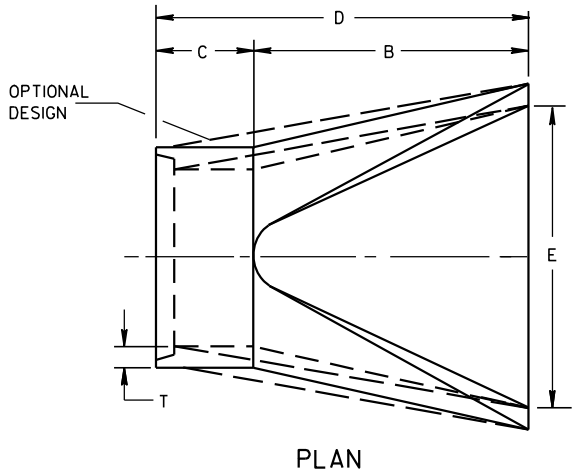
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



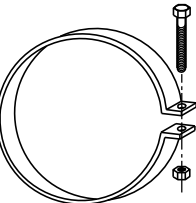
SIDE ELEVATION
METAL ENDWALLS

REINFORCED CONCRETE APRON ENDWALLS								
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE
	T	A	B	C	D	E	G	
12	2	4	24	48 ⁷ / ₈	72 ⁷ / ₈	24	2	3 to 1
15	2 ¹ / ₄	6	27	46	73	30	2 ¹ / ₄	3 to 1
18	2 ¹ / ₂	9	27	46	73	36	2 ¹ / ₂	3 to 1
21	2 ³ / ₄	9	36	37 ¹ / ₂	73 ¹ / ₂	42	2 ³ / ₄	3 to 1
24	3	9 ¹ / ₂	43 ¹ / ₂	30	73 ¹ / ₂	48	3	3 to 1
27	3 ¹ / ₄	10 ¹ / ₂	49 ¹ / ₂	24	73 ¹ / ₂	54	3 ¹ / ₄	3 to 1
30	3 ¹ / ₂	12	54	19 ³ / ₄	73 ¹ / ₂	60	3 ¹ / ₂	3 to 1
36	4	15	63	34 ³ / ₄	97 ³ / ₄	72	4	3 to 1
42	4 ¹ / ₂	21	63	35	98	78	4 ¹ / ₂	3 to 1
48	5	24	72	26	98	84	5	3 to 1
54	5 ¹ / ₂	27	65	33 ¹ / ₄ -35 ^{**}	98 ¹ / ₄ -100 ^{**}	90	5 ¹ / ₂	2 ² / ₅ to 1
60	6	30-35 ^{**}	60	39	99	96	5	2 to 1
66	6 ¹ / ₂	24-30 ^{**}	72-78 ^{**}	21-27 ^{**}	99	102	5 ¹ / ₂	2 to 1
72	7	24-36 ^{**}	78	21	99	108	6	2 to 1
78	7 ¹ / ₂	24-36 ^{**}	78	21	99	114	6 ¹ / ₂	2 to 1
84	8	36	90 ¹ / ₂	21	111 ¹ / ₂	120	6 ¹ / ₂	1 ¹ / ₂ to 1
90	8 ¹ / ₂	41	87 ¹ / ₂	24	111 ¹ / ₂	132	6 ¹ / ₂	1 ¹ / ₂ to 1

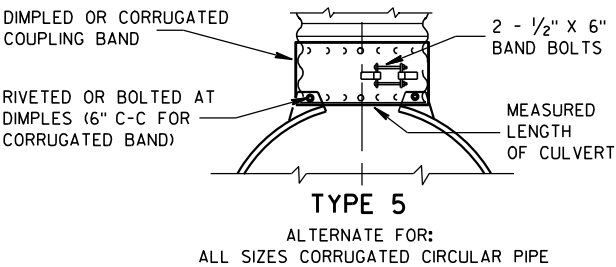
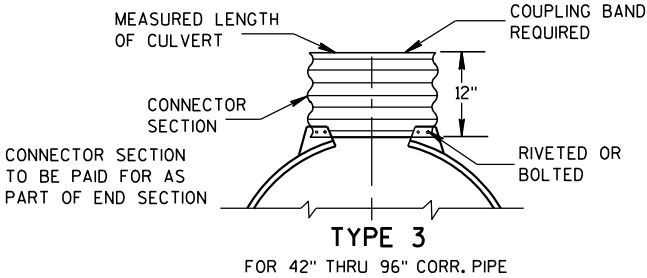
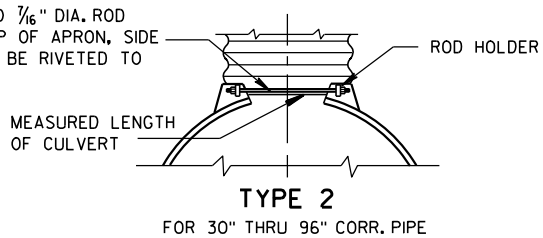
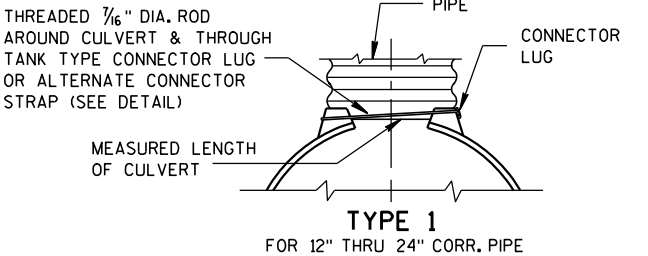
* MINIMUM
** MAXIMUM



1" WIDE, 12 GA. (0.109"
THICK) GALVANIZED STRAP
WITH STANDARD 6" X 1/2"
BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



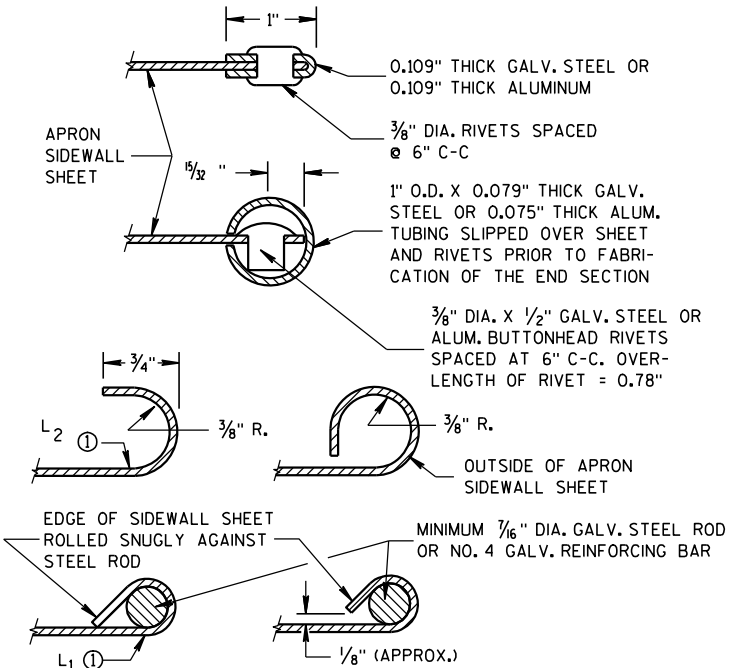
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL,
AND CORRUGATED BAND FITS INSIDE ENDWALL.
DIMPLED BAND MAY BE USED WITH HELICALLY
CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE
ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5
AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL
CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO
CIRCUMFERENTIAL CORRUGATIONS AT EACH END
USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON
THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE
STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL
OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR
ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE
OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND
LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL
THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND
LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH
OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE
PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS
FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS.
FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED
EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH
GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE
ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM
NUTS AND BOLTS FOR ALUMINUM UNITS.

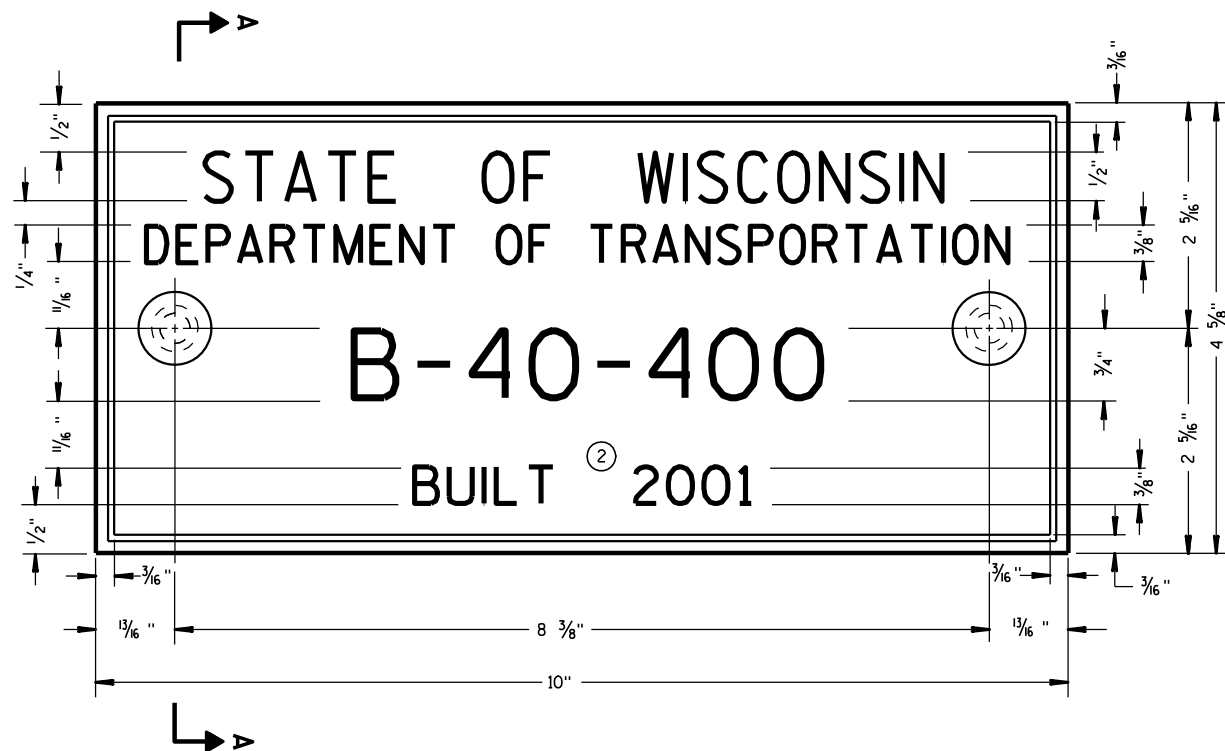
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT
TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT
TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED
INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

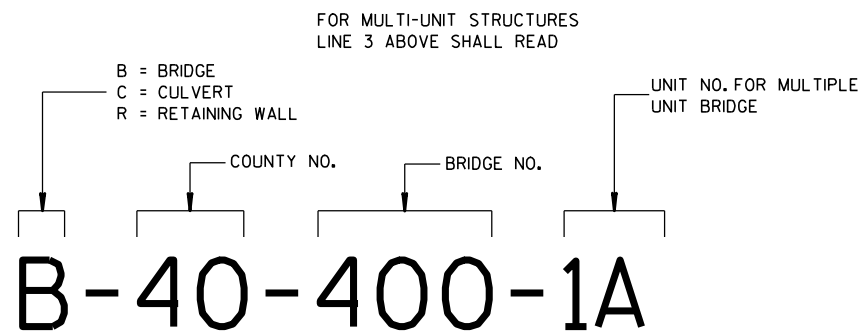
APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE /S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



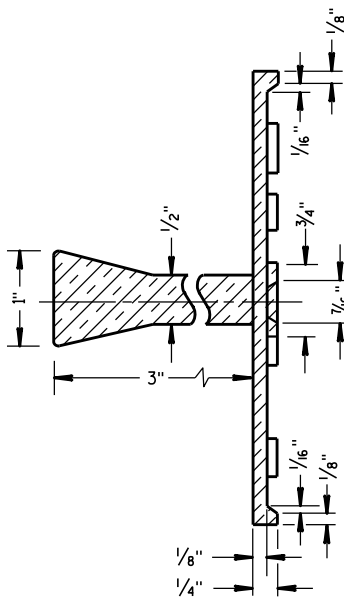
NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES

GENERAL NOTES

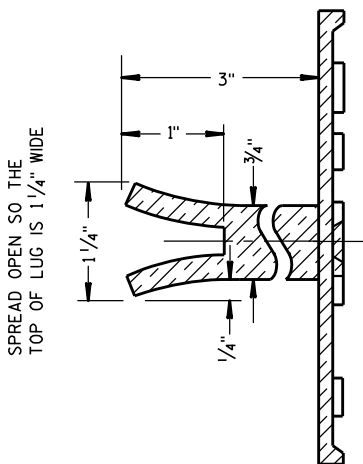
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

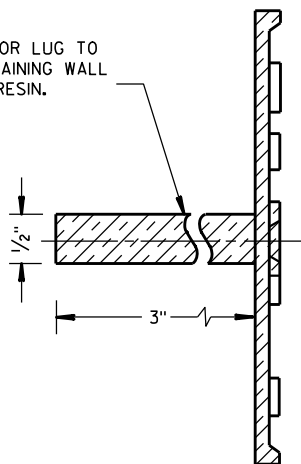


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.

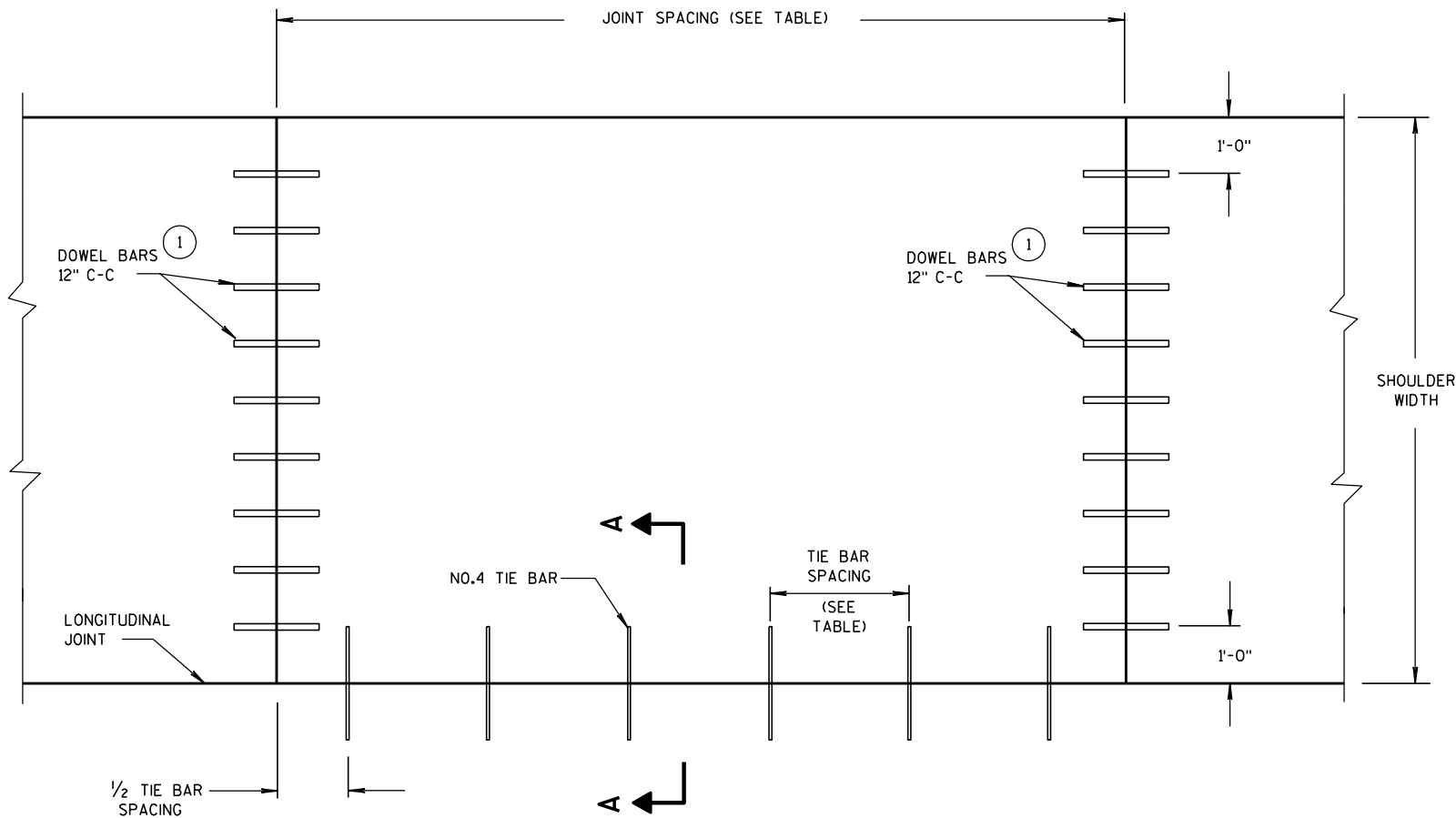


ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

NAME PLATE
(STRUCTURES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/26/10
DATE
/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER
FHWA



PLAN VIEW
CONCRETE PAVEMENT SHOULDER

PAVEMENT TYPE OF TRAFFIC LANES	TIE BAR SPACING	SHOULDER JOINT SPACING
NON-REINFORCED	30"	MATCH JOINT SPACING OF ADJACENT TRAFFIC LANE
CONTINUOUSLY REINFORCED	30"	15' FOR 6' TO 10' WIDE SHOULDER
CONTINUOUSLY REINFORCED	36"	12' FOR 3' WIDE SHOULDER

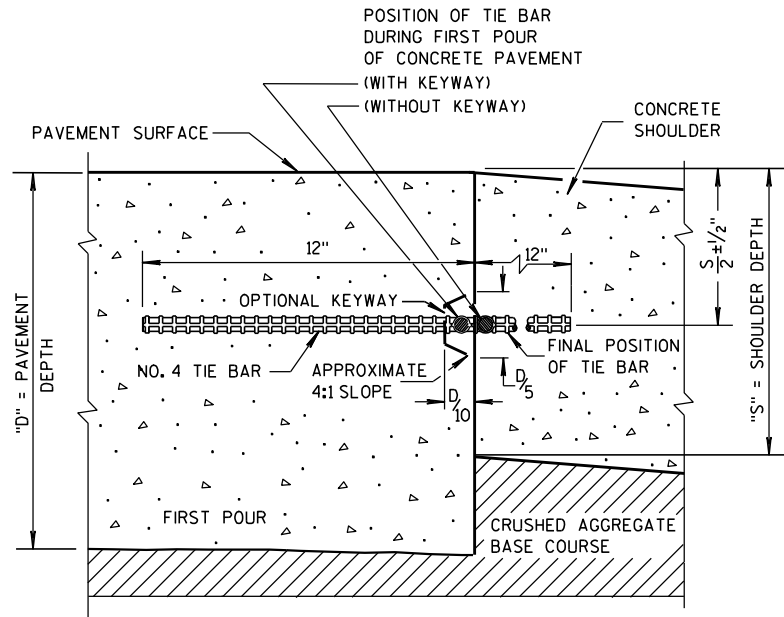
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRANSVERSE JOINT DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

FINISH THE SHOULDER PAVEMENT CONFORMING TO SUBSECTION 415.3.8 OF THE STANDARD SPECIFICATIONS.

TIE BARS SHALL CONFORM TO SUBSECTION 505.2.4 OF THE STANDARD SPECIFICATIONS.



SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT

1
PAVEMENT DEPTH, DOWEL BAR SIZE
AND JOINT SPACING TABLE

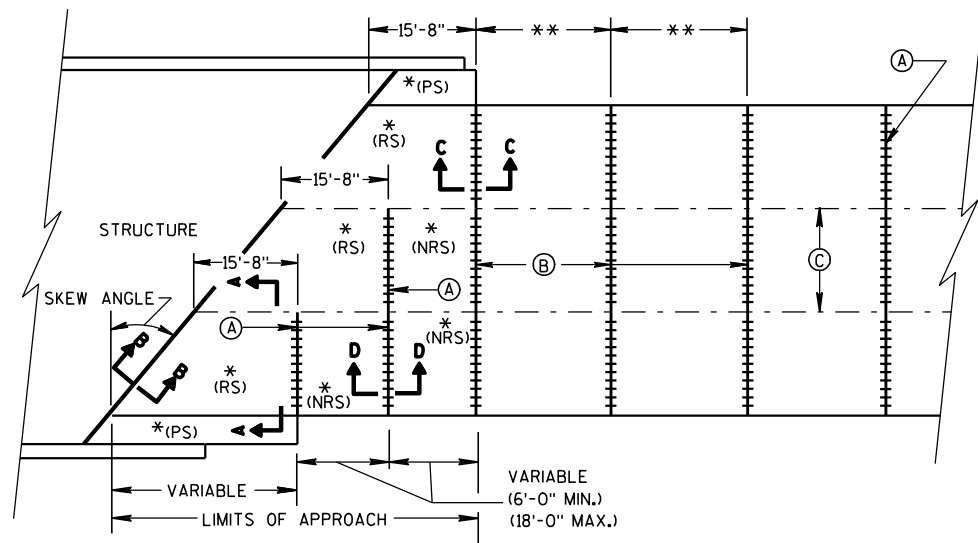
PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'

FOR DOWELED CONCRETE SHOULDERS WITH TRAPEZOIDAL CROSS SECTIONS, CHOSE THE APPROPRIATE DOWEL BAR DIAMETER BASED ON THE SMALLER PAVEMENT DEPTH (LIKELY THE OUTSIDE EDGE OF THE SHOULDER). IF USING BASKETS, USE BASKETS FOR THE AVERAGE THICKNESS OF THE CROSS SECTION.

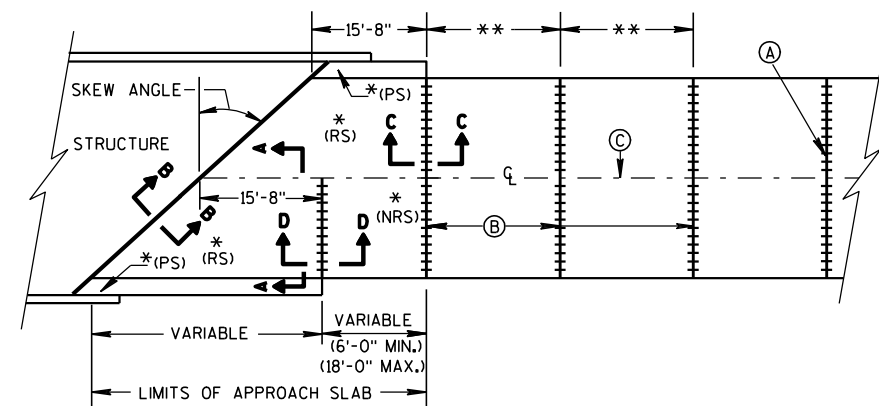
CONCRETE PAVEMENT SHOULDERS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

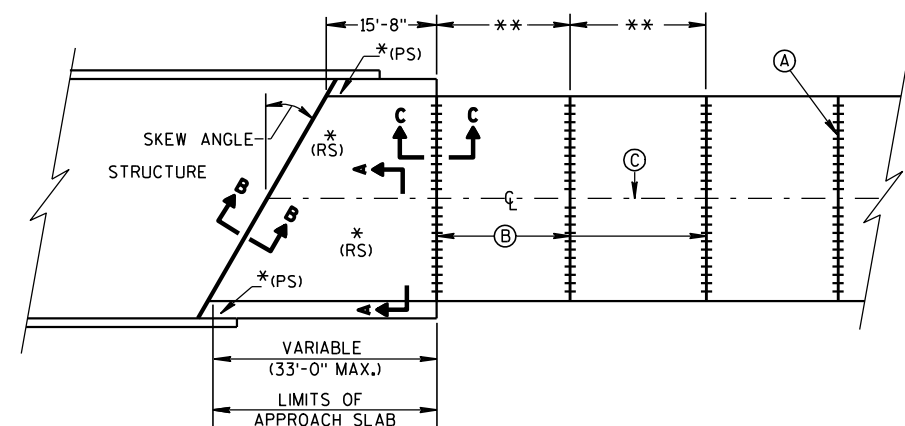
APPROVED
8/15/2011 /S/ Deb Bischoff
DATE PAVEMENT POLICY & DESIGN ENGINEER
FHWA



**SKewed APPROACH
(PAVEMENT MORE THAN 2 LANES)**

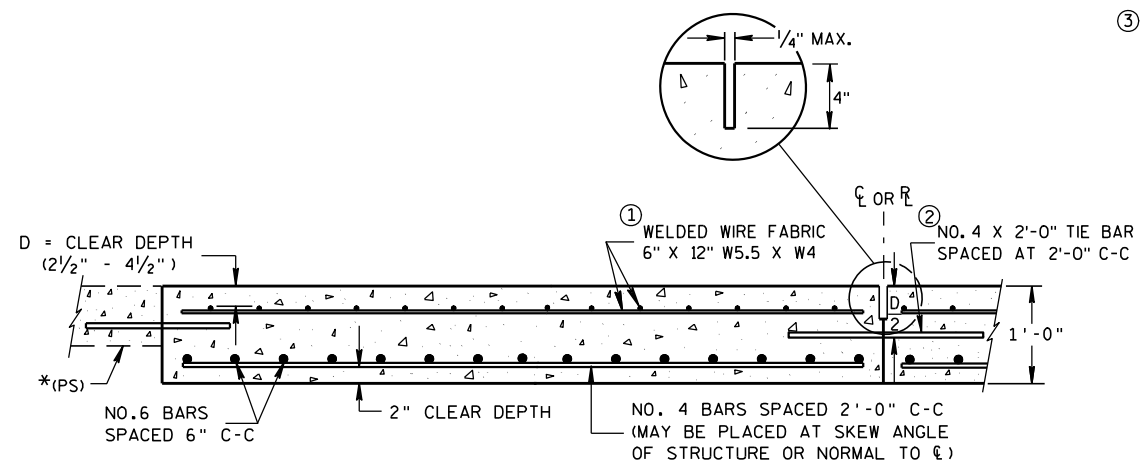


**SKews >30°
(PAVEMENT WIDTH ≤ 30')**

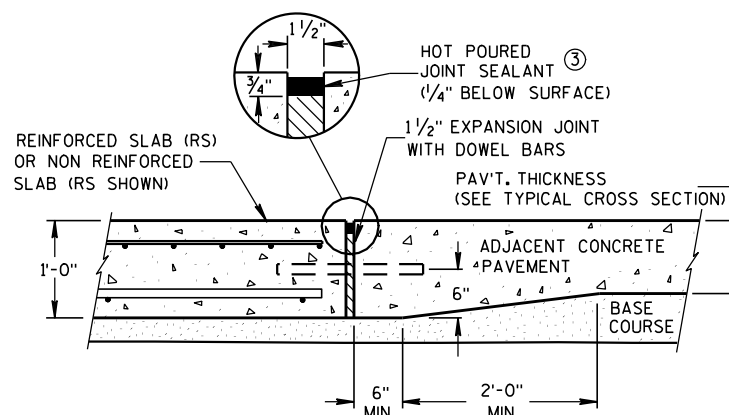


**SKews ≤ 30°
(PAVEMENT WIDTH ≤ 30')**
APPROACH SLAB AND ADJACENT PAVEMENT

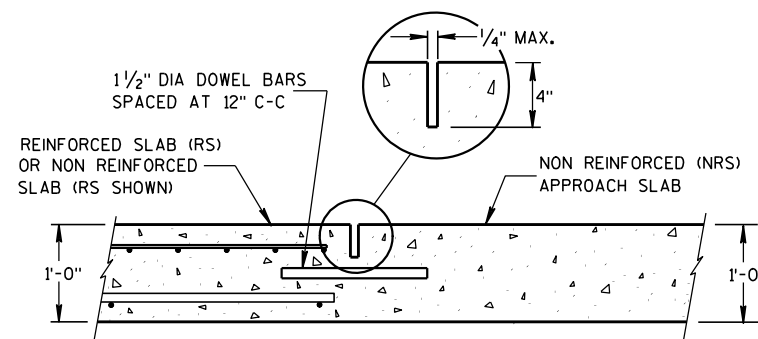
- * (RS) = REINFORCED CONCRETE SLAB
 * (PS) = PAVED CONCRETE SHOULDER: CONCRETE PAVEMENT, OR CONCRETE SURFACE DRAIN
 (SEE DETAILS ELSEWHERE IN THE PLAN)
 * (NRS) = NON-REINFORCED CONCRETE SLAB
 ** STANDARD TRANSVERSE JOINT SPACING
 (SEE SDD 13C4, SDD 13C11, & SDD 13C13)
 (A) STANDARD CONTRACTION JOINT NORMAL TO R_L OR R_C
 (B) 1½" EXPANSION JOINT WITH DOWEL BARS NORMAL TO R_L OR R_C
 (C) STANDARD LONGITUDINAL JOINT AND TIE BARS.



**SECTION A-A
REINFORCEMENT POSITIONING DETAIL**



**SECTION C-C
TRANSITION DETAIL
APPROACH SLAB TO ADJACENT PAVEMENT**



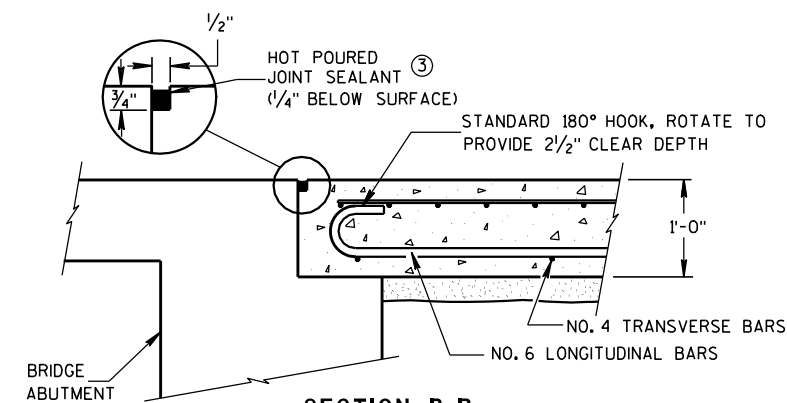
**SECTION D-D
CONTRACTION JOINT**

GENERAL NOTES

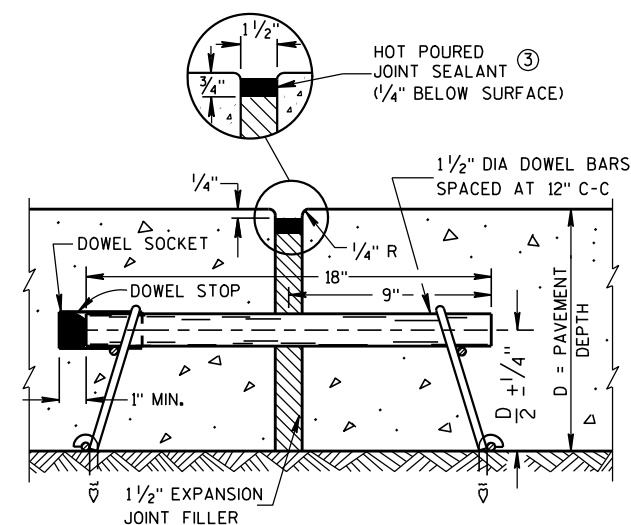
APPROACH SLABS ABUTTING AN HMA PAVEMENT OVER BASE COURSE DO NOT NEED TO BE DOWELED.

THE CONTRACTOR MAY SPLICE NO. 6 BARS IN THE APPROACH SLAB FOR SKEWED STRUCTURES ONLY. STAGGER SPLICES WITH A MAXIMUM OF ONE SPLICE PER BAR. THE LENGTH OF LAP IS 20 INCHES.

- THE CONTRACTOR MAY USE NO. 4 BARS SPACED AT 2'-0" C-C IN BOTH THE LONGITUDINAL AND TRANSVERSE DIRECTIONS FOR TOP REINFORCEMENT AS AN ALTERNATIVE TO THE WELDED WIRE FABRIC.
- THE CONTRACTOR MAY OMIT TIE BARS BETWEEN REINFORCED SLABS WHERE SLAB REINFORCEMENT BARS EXTEND ACROSS THE CENTERLINE OR REFERENCE LINE.
- USE A JOINT SEALANT MEETING THE REQUIREMENTS OF ASTM D6690.



**SECTION B-B
BEND DETAIL
BOTTOM REINFORCEMENT**



EXPANSION JOINT

CONCRETE PAVEMENT APPROACH SLAB

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

12/11/2009

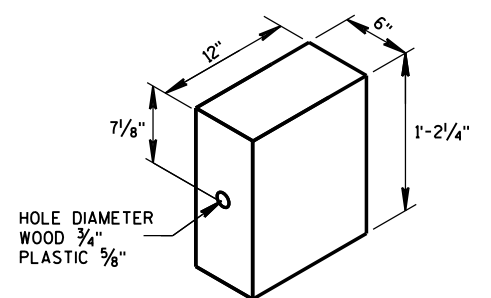
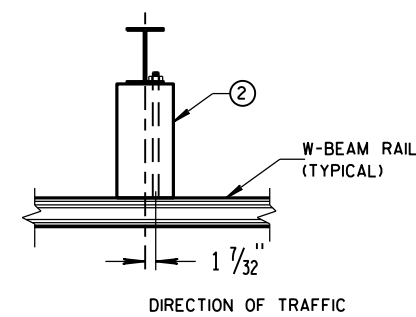
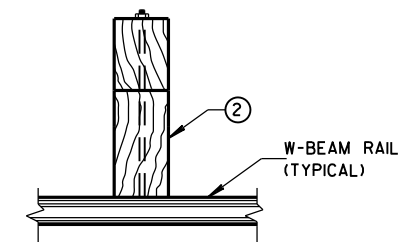
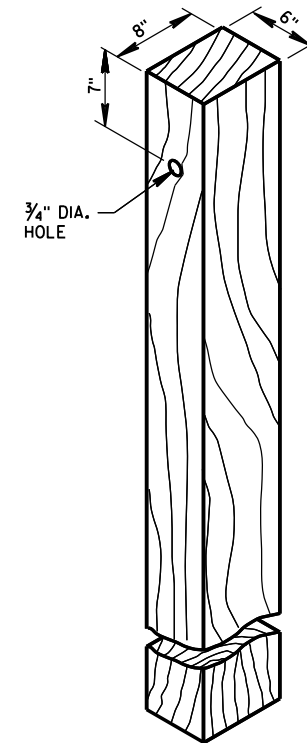
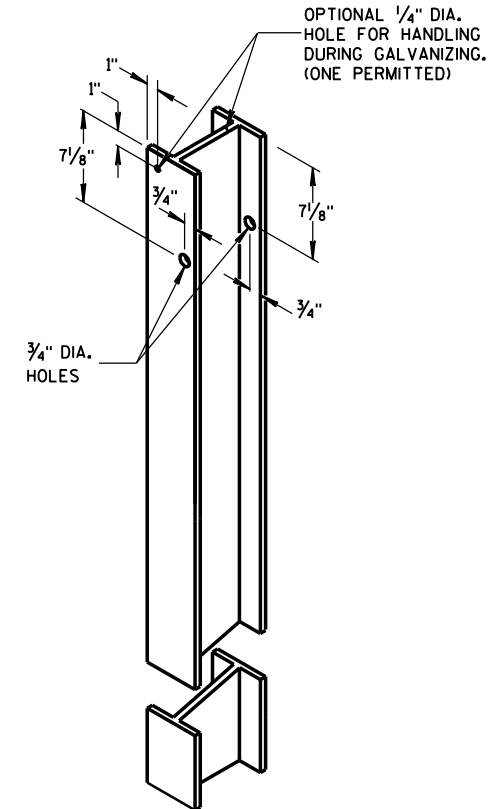
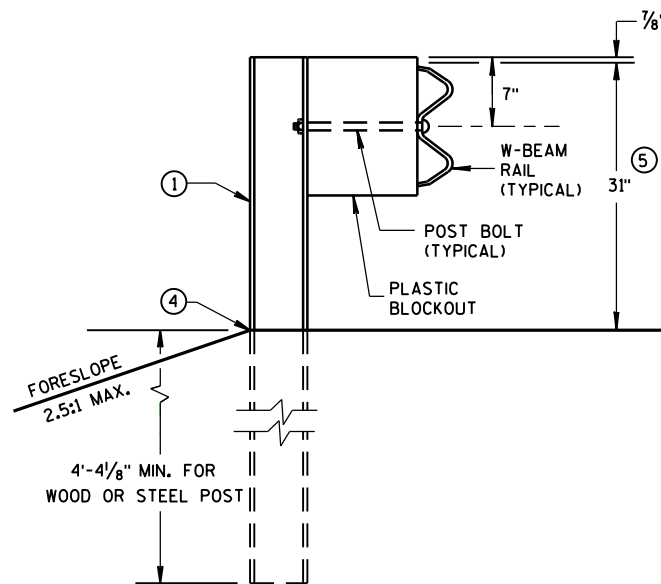
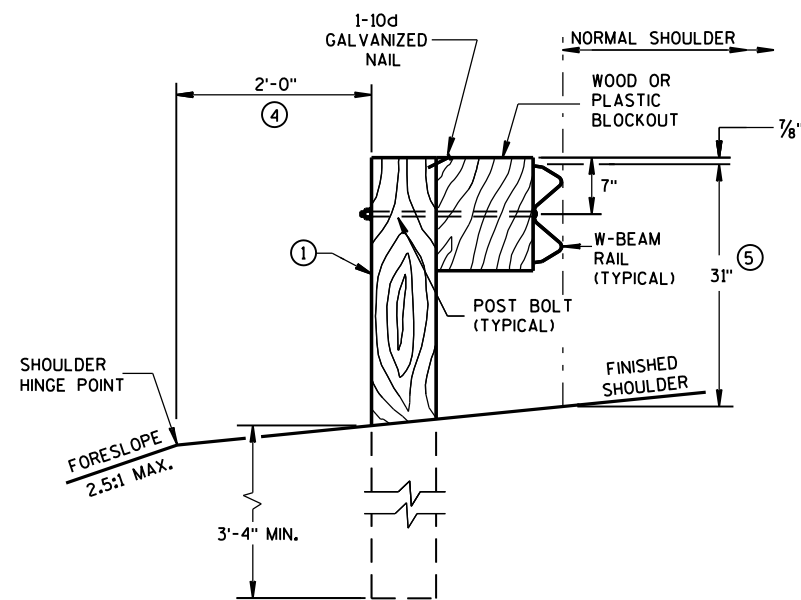
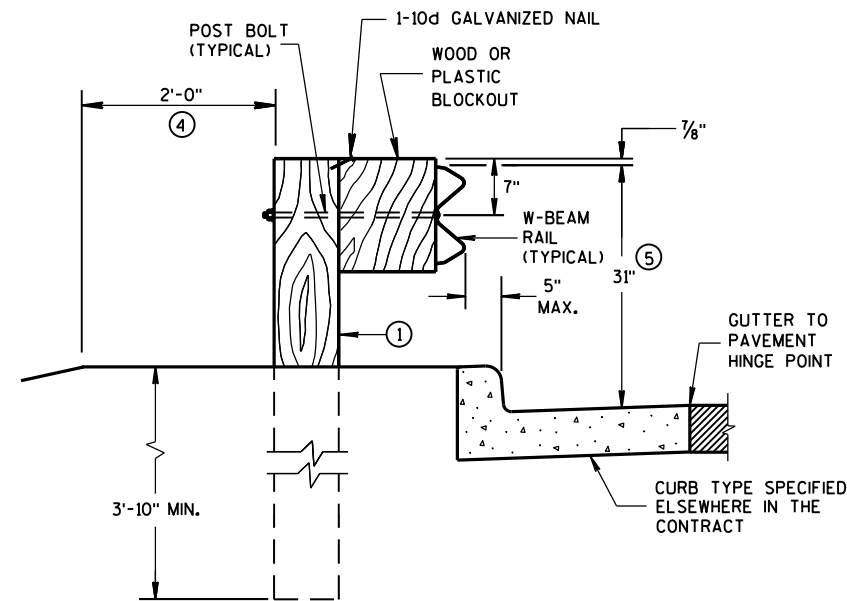
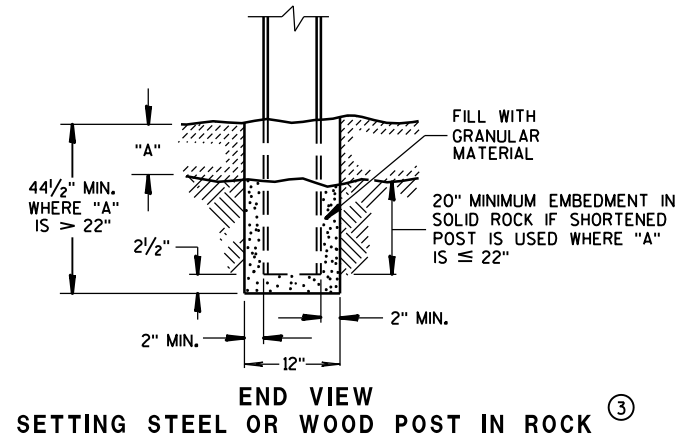
DATE

FHWA

/S/ Deb Bischoff
PAVEMENT POLICY & DESIGN ENGINEER

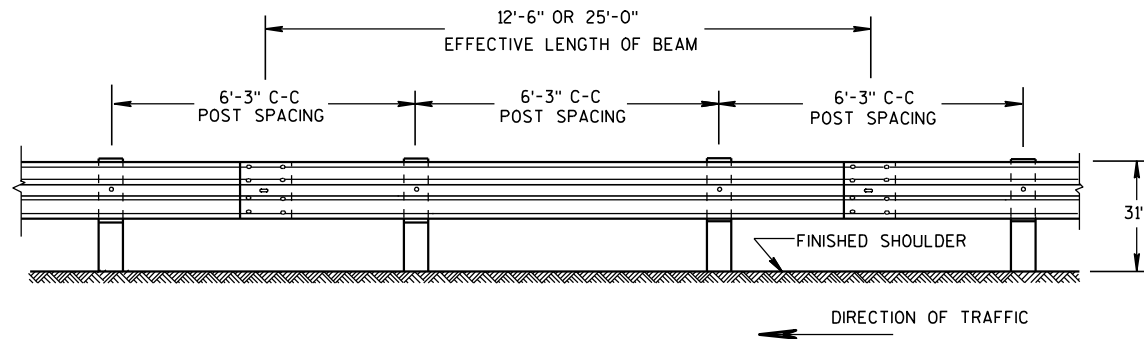
S.D.D. 14 B 42-2a

- S.D.D. 14 B 42-2a**



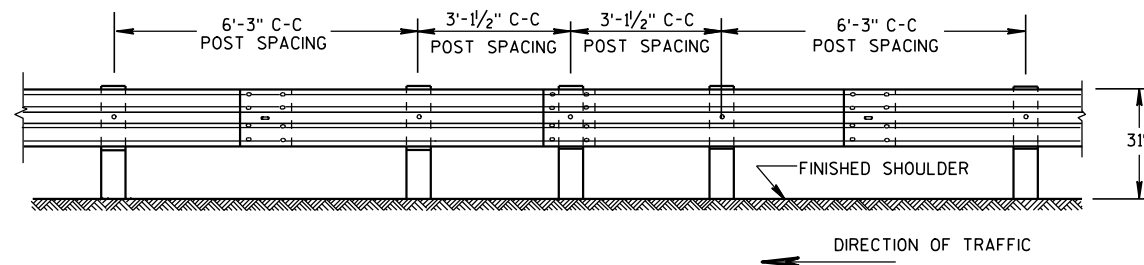
**MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



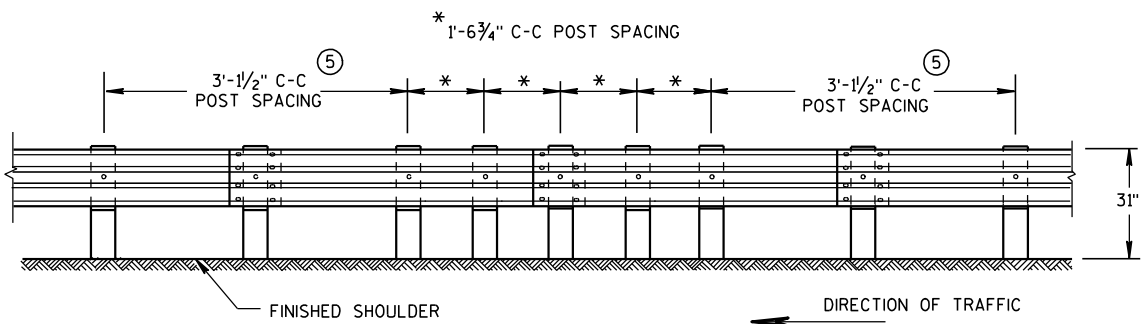
FRONT VIEW

POST SPACING STANDARD INSTALLATION



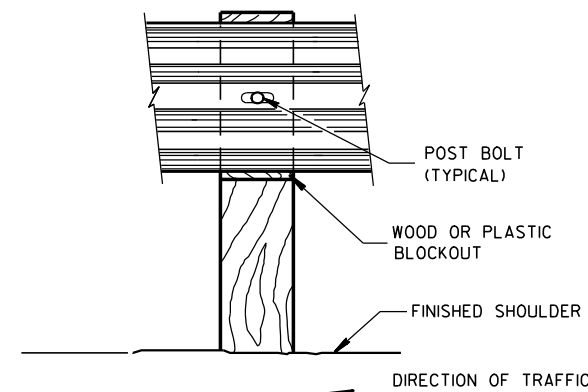
FRONT VIEW

HALF POST SPACING (HS) AND HALF POST SPACING WITH LONGER POSTS (K)

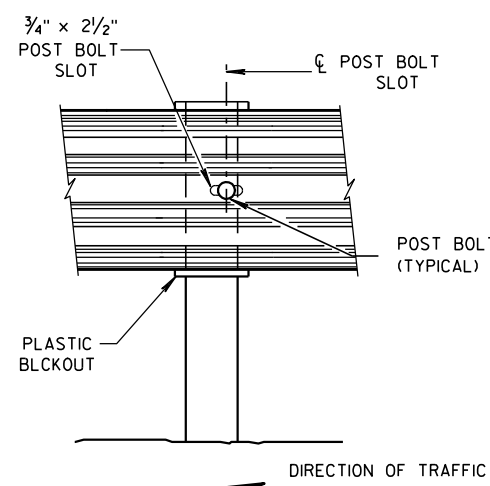


FRONT VIEW

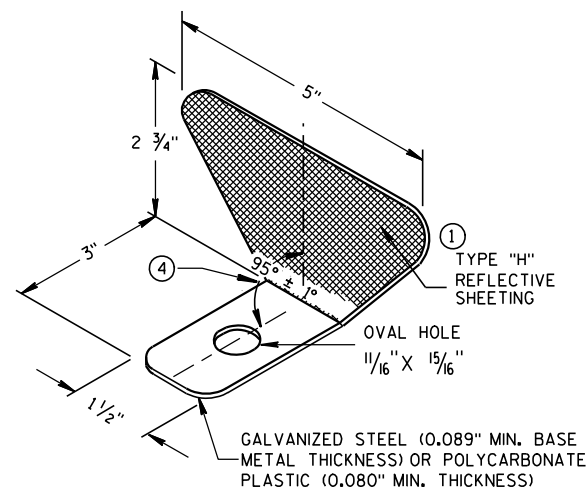
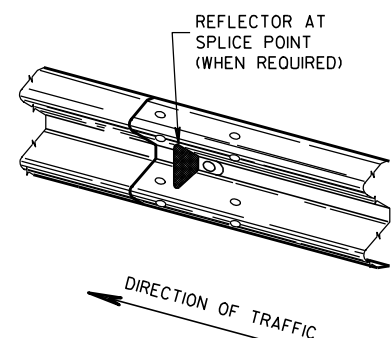
QUARTER POST SPACING (QS)



FRONT VIEW AT WOOD POST



FRONT VIEW AT STEEL POST



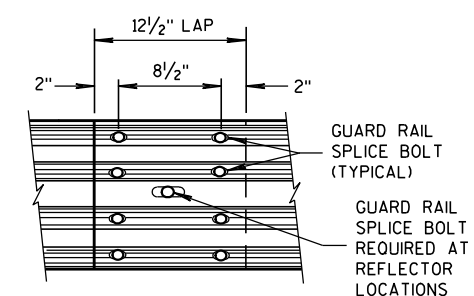
ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

GENERAL NOTES

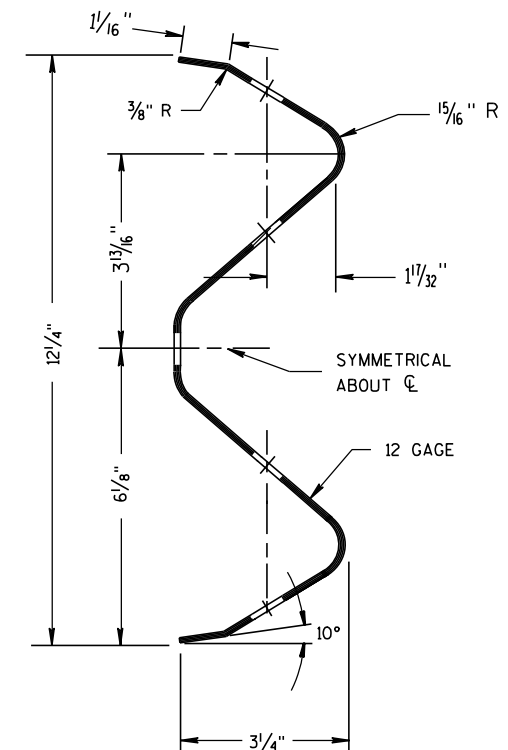
- 1 PROVIDE TYPE "H" SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH TYPE "H" YELLOW REFLECTIVE SHEETING.
- 2 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
- 3 REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- 4 PROVIDE AN ANGLE OF BEND OF $90^\circ \pm 1^\circ$ FOR TWO-SIDED REFLECTORS.
- 5 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.

POST BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND $\frac{5}{8}$ " DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.

GUARD RAIL SPLICE BOLTS ARE A $\frac{5}{8}$ " DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES $\frac{5}{8}$ " DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



FRONT VIEW
MID-SPAN BEAM SPLICE



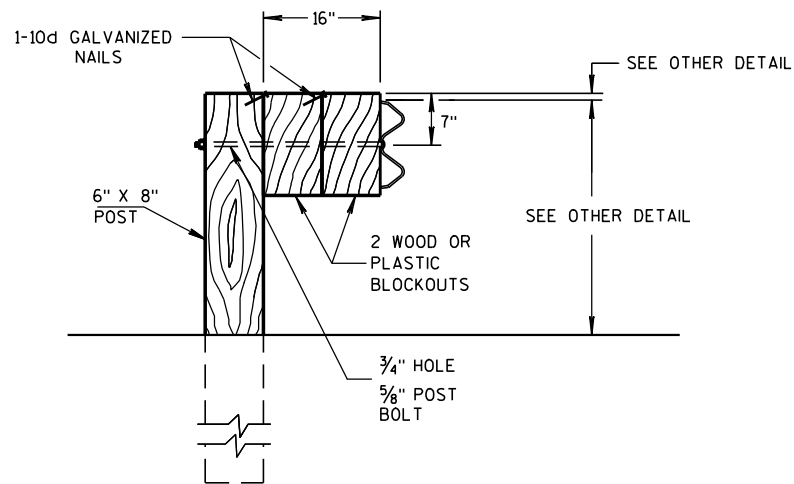
SECTION THRU W-BEAM RAIL

REFLECTOR SPACING

	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2	3
	> 200'	100' C-C	2	

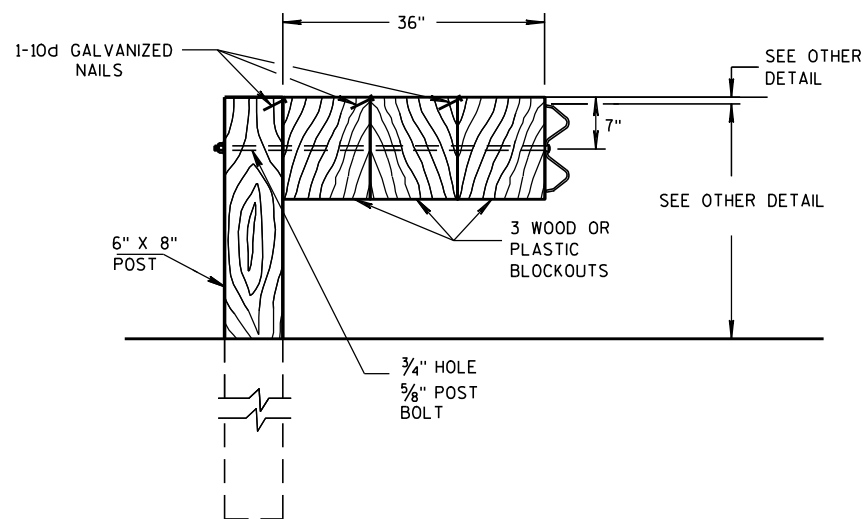
MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL FOR 16" BLOCKOUT DEPTH

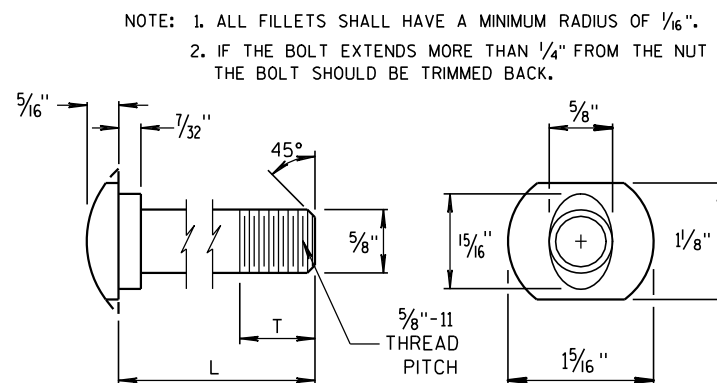
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



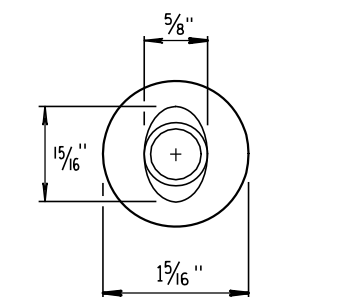
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

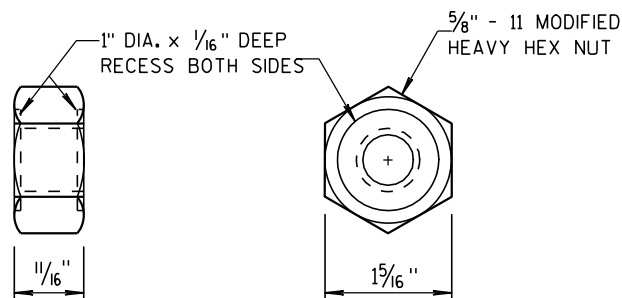
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



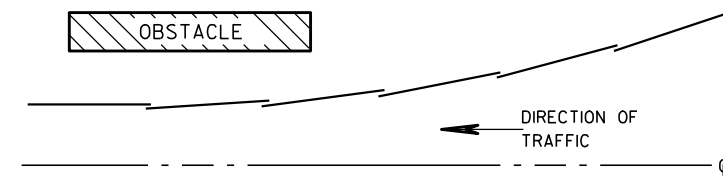
POST BOLT TABLE



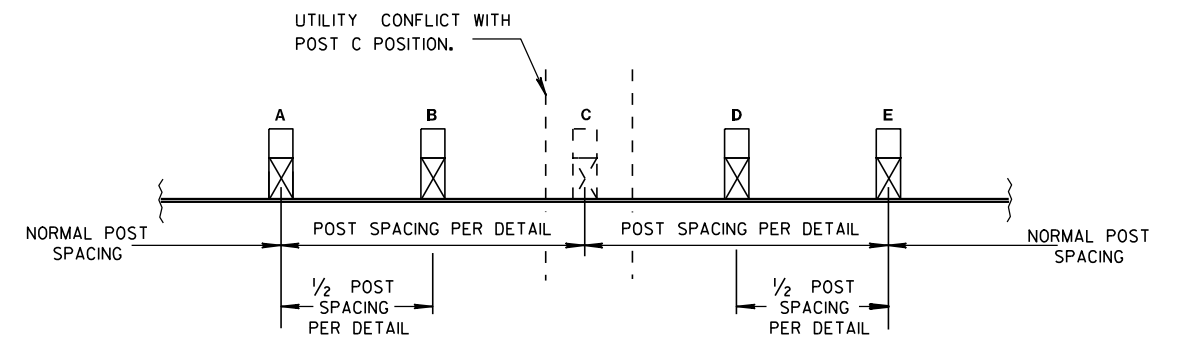
ALTERNATE BOLT HEAD



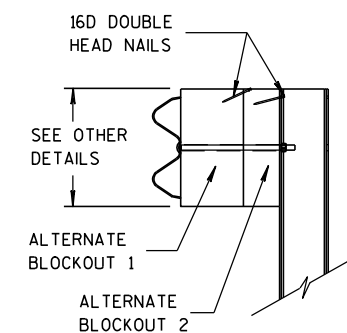
POST BOLT AND RECESS NUT



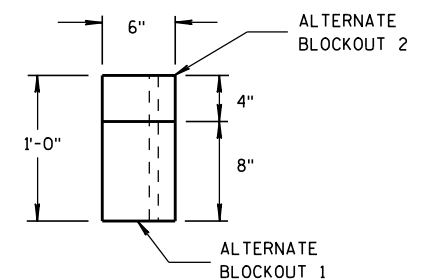
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

11/15/2011
DATE

FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT
ENGINEER

GENERAL NOTES

- (A) THE SLOPE IN THE AREA BOUNDED BY THE EXTENDED VEHICLE RUNOUT PATH (EVRP), THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) DIFFERENT MANUFACTURES REQUIRE DIFFERENT PERFORATED W-BEAM RAIL END PANELS. SEE MANUFACTURES INFORMATION.
- (D) THE TOP OF THE STEEL TUBE ON POST 1 AND POST 2 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) SHEETING IS ATTACHED TO 0.040 ALUMINUM SHEET AND ATTACHED TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS. ONE SCREW PER CORNER OF E.A.T.
- (F) 1/2" DIAMETER X 3" LONG LAG BOLT AND WASHER.
- (H) HARDWARE VARIES BETWEEN DIFFERENT MANUFACTURES. SEE MANUFACTURE'S DRAWING FOR INFORMATION.
- (I) DIMENSIONS MAY VARY. SEE MANUFACTURE'S INFORMATION.

SEE SDD 14B42 FOR MORE INFORMATION.

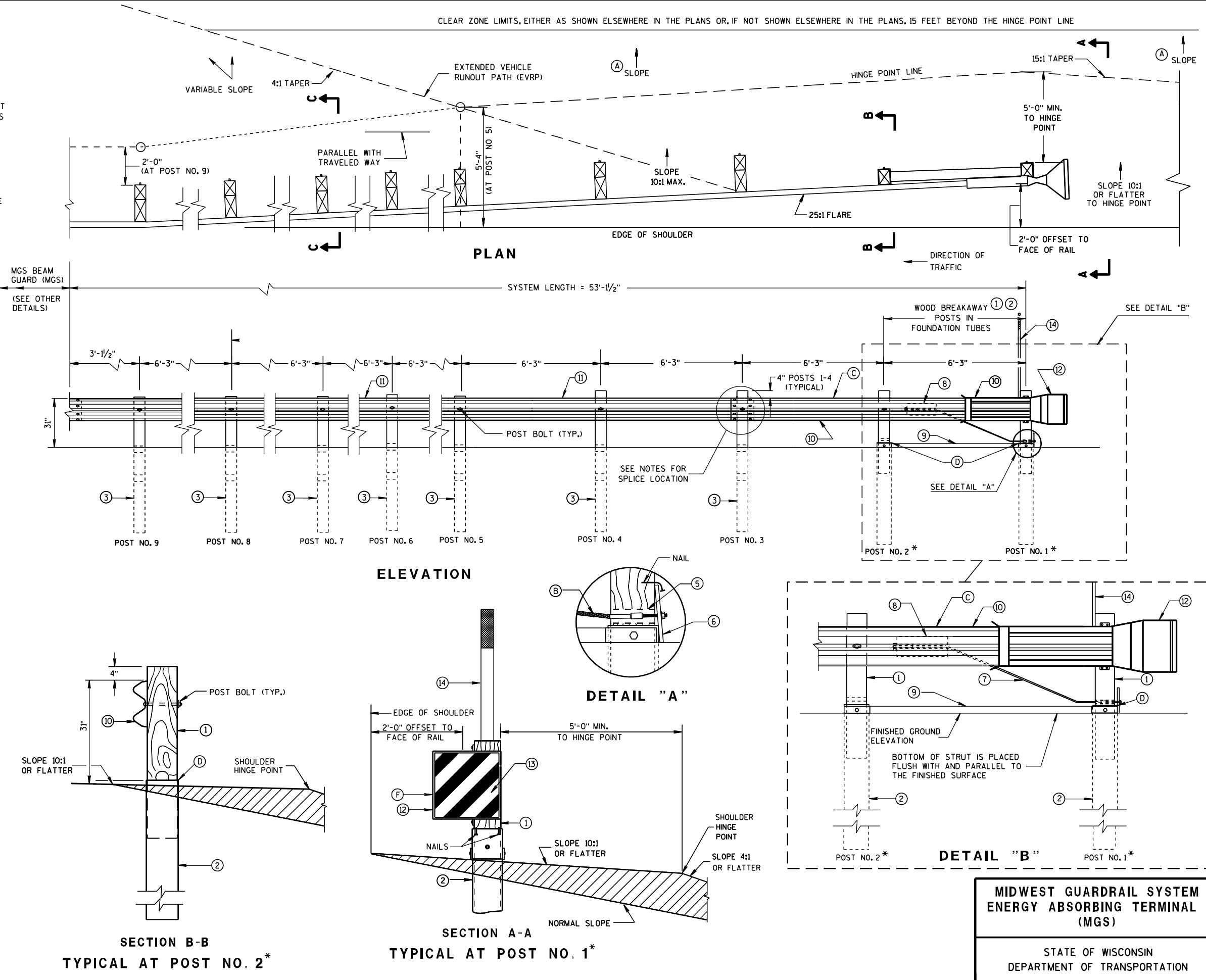
* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

W-BEAM RAIL SPLICES ARE LOCATED AT POST NUMBER 3, AND BETWEEN POST 5 AND 6, BETWEEN POSTS 7 AND 8, AND MIDDLE OF THE SPAN AFTER POST 9.

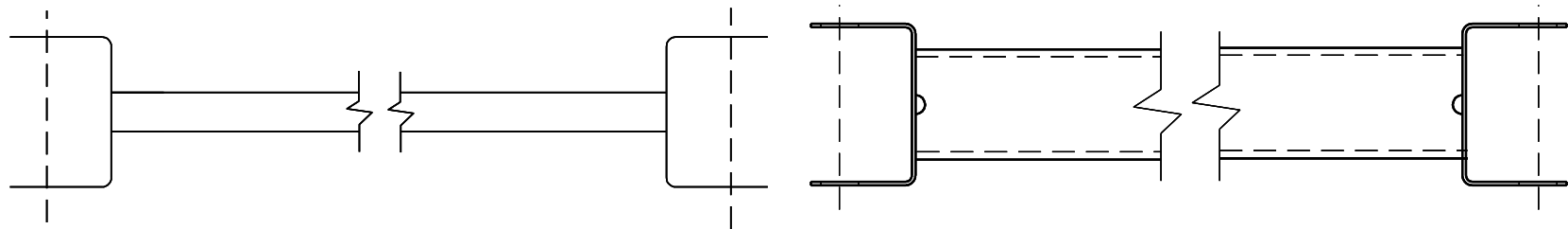
PATTERN AND COLORS ON REFLECTIVE SHEETING TYPE H ARE TO CONFORM TO OM3-L OR OM3-R OF THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE CENTER OF THE UPPER 3/2" DIAMETER HOLE ON POST NUMBER 3 THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE ($\pm \frac{3}{4}$ ")

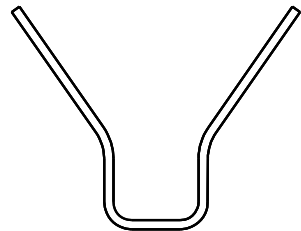
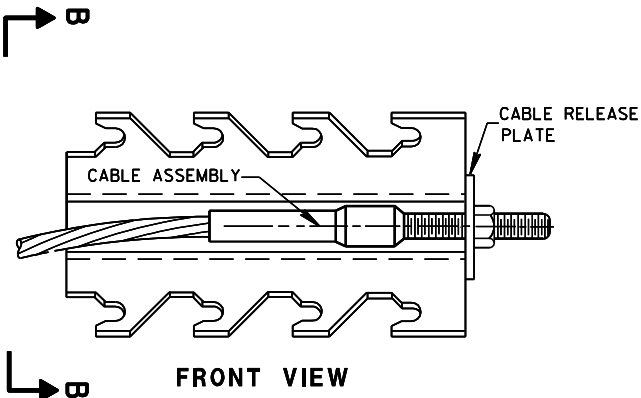


MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

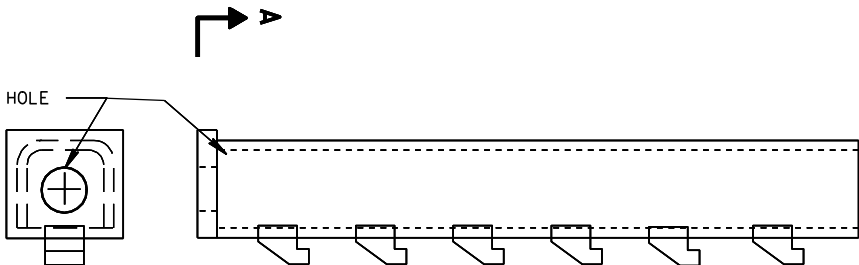
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



9 H
GENERIC GROUND STRUT



SECTION B-B



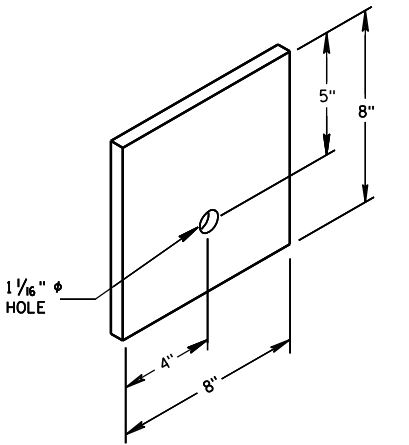
SECTION A-A

PLAN VIEW

8 H
GENERIC ANCHOR CABLE BOX

BILL OF MATERIALS

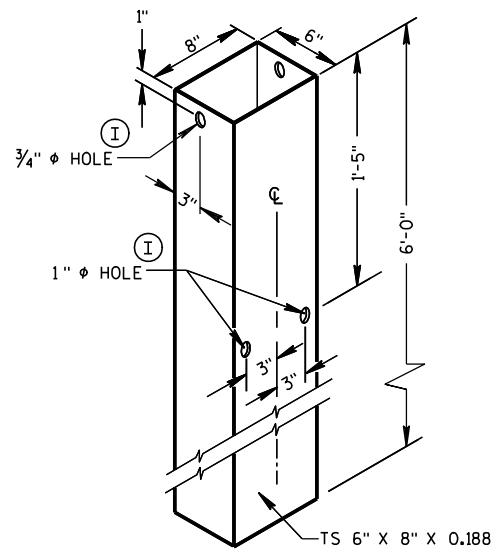
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL, MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE H (ONLY THE SHEETING IS SUPPLIED BY THE MANUFACTURER)
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



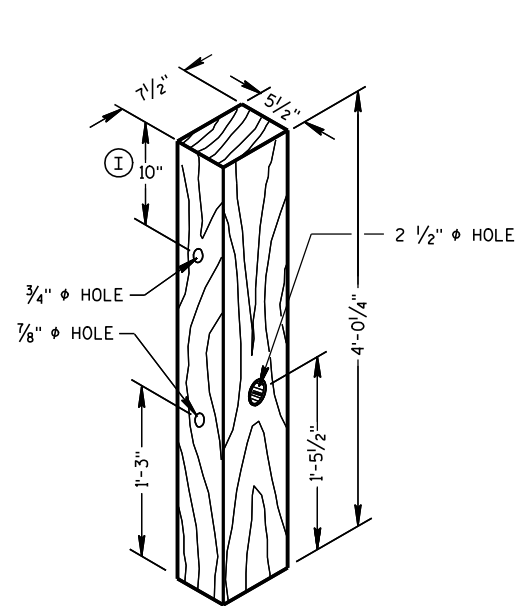
6
BEARING PLATE

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

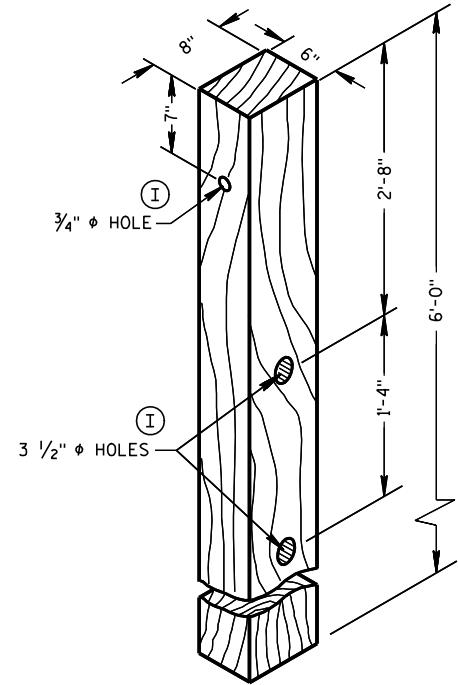
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



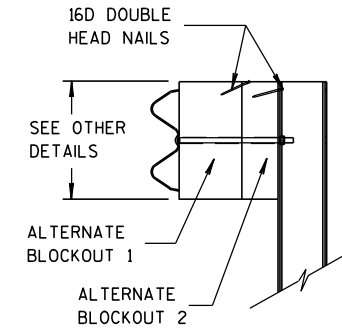
FOUNDATION TUBE ②



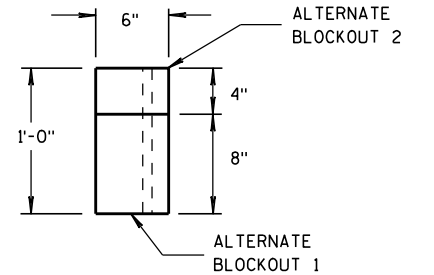
WOOD BREAKAWAY POST ①



WOOD CRT POST ③

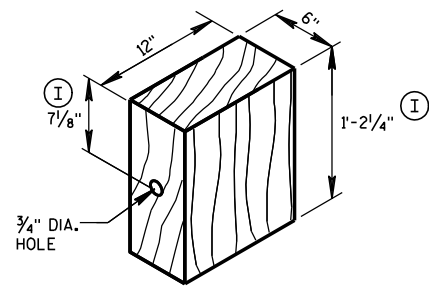


SIDE VIEW



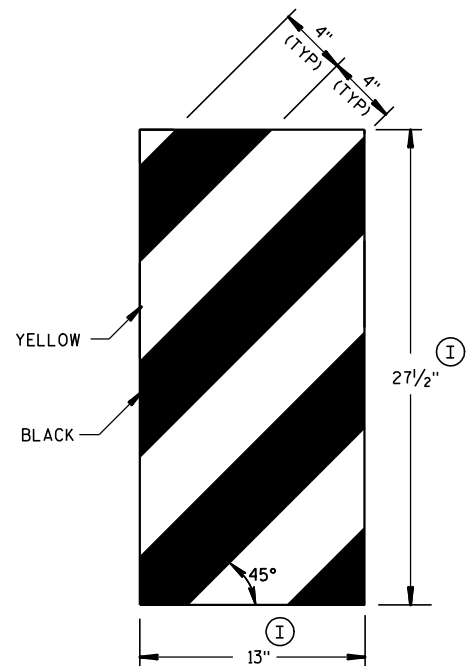
TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

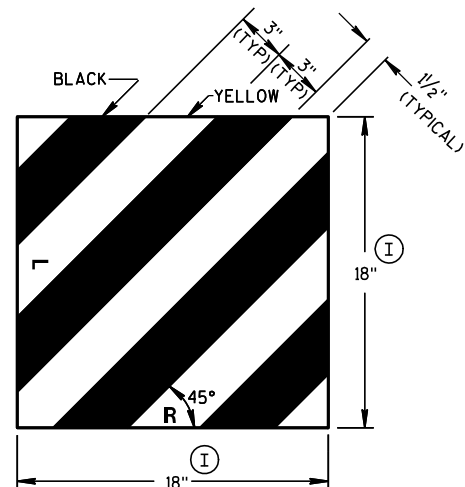


WOOD BLOCKOUT ④

YELLOW REFLECTIVE TAPE
3" X 9" TYPE H
REFLECTIVE SHEETING



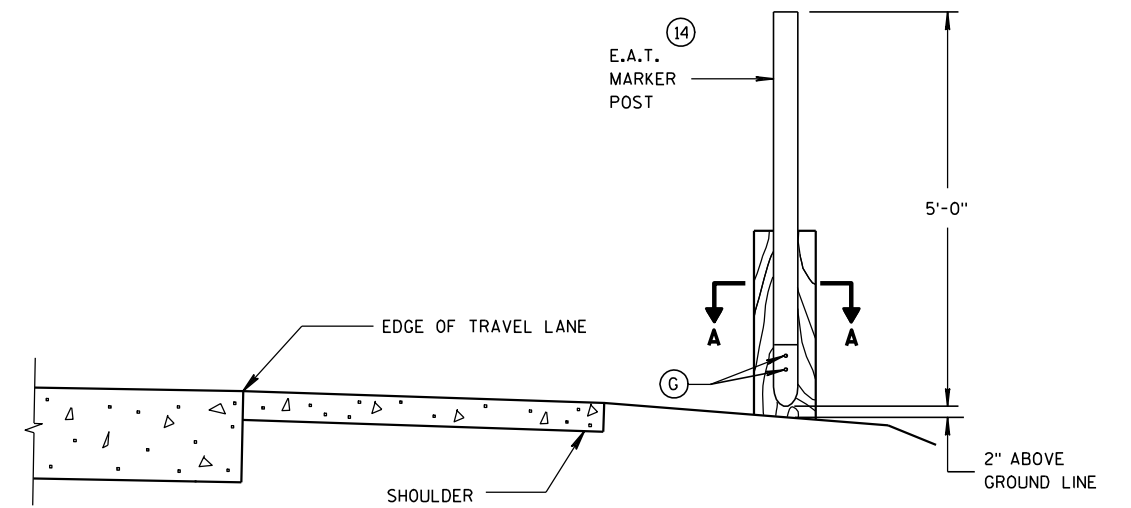
GENERIC REFLECTIVE SHEETING ⑬ ④



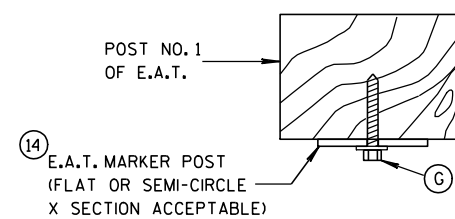
FRONT VIEW

SIDE VIEW

E.A.T. MARKER POST ⑭



TYPICAL INSTALLATION OF E.A.T.
MARKER POST BACKSIDE OF POST NO. 1
(E.A.T. AND RAIL REMOVED FOR CLARITY)

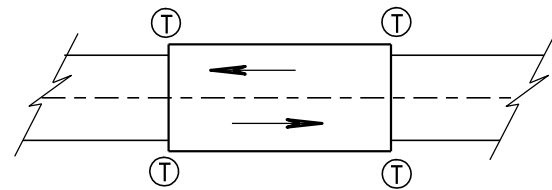


SECTION A-A

MIDWEST GUARDRAIL SYSTEM
ENERGY ABSORBING TERMINAL
(MGS)

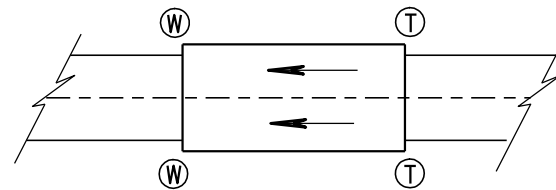
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5/23/2011
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

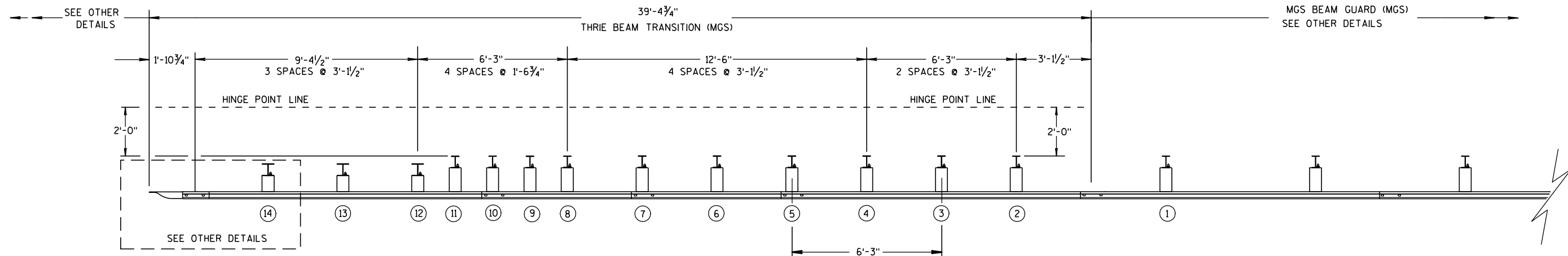
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

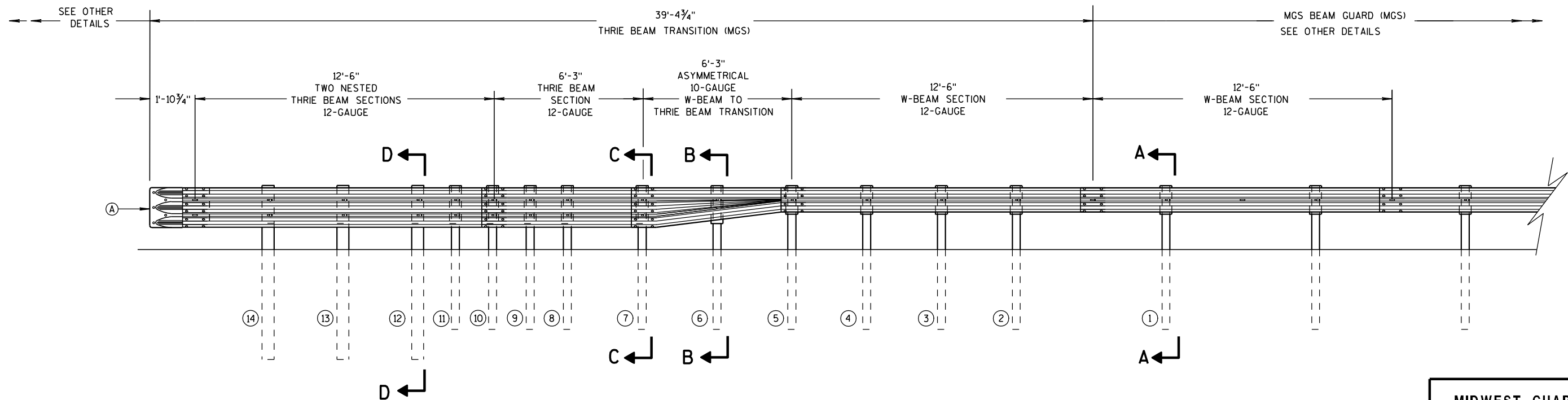
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

Ⓐ BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

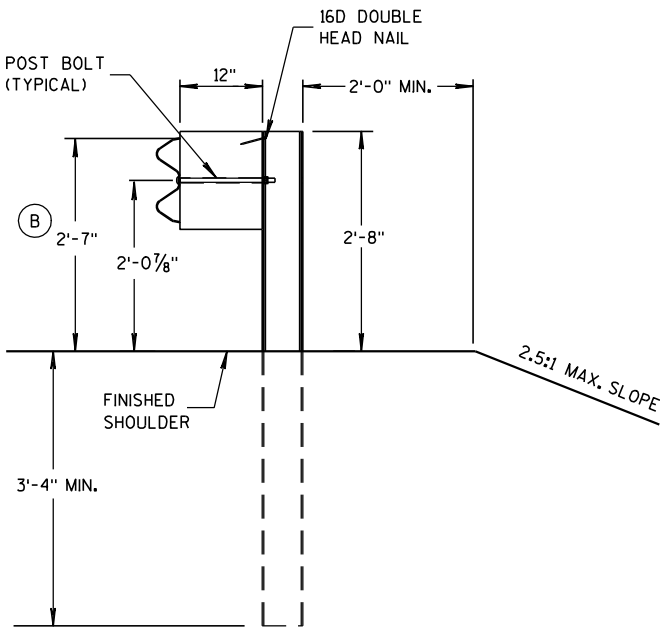
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

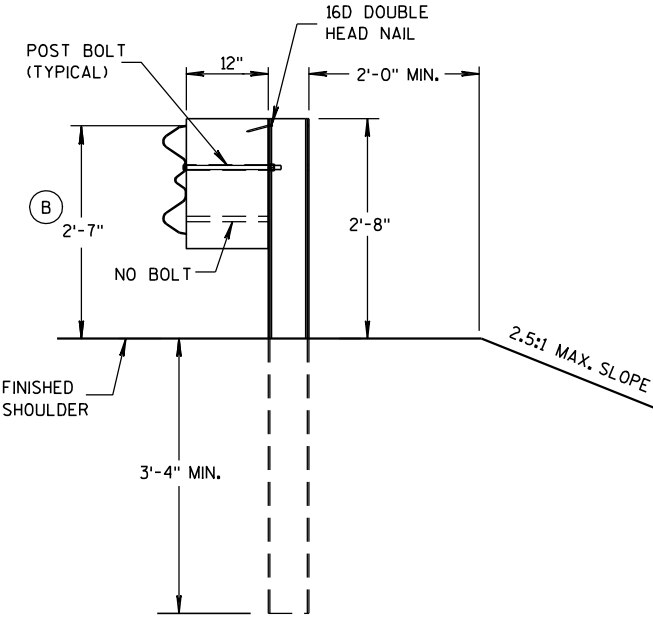
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

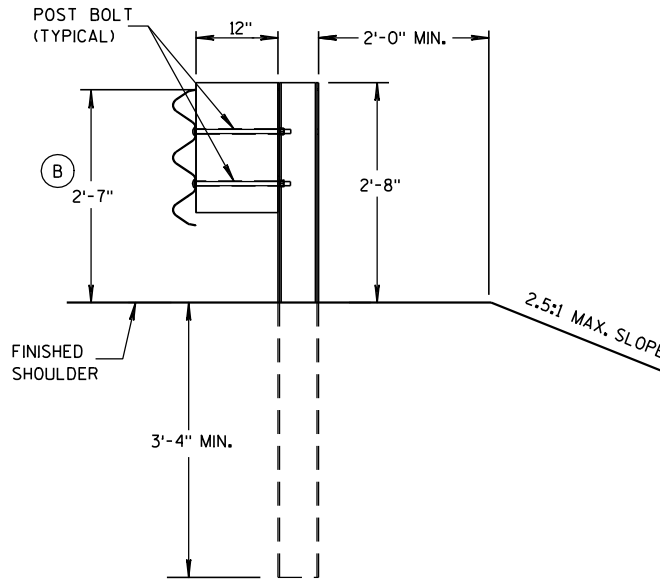
(B) TOLERANCE FOR TOP OF W-BEAM RAIL IS $\pm 1"$.



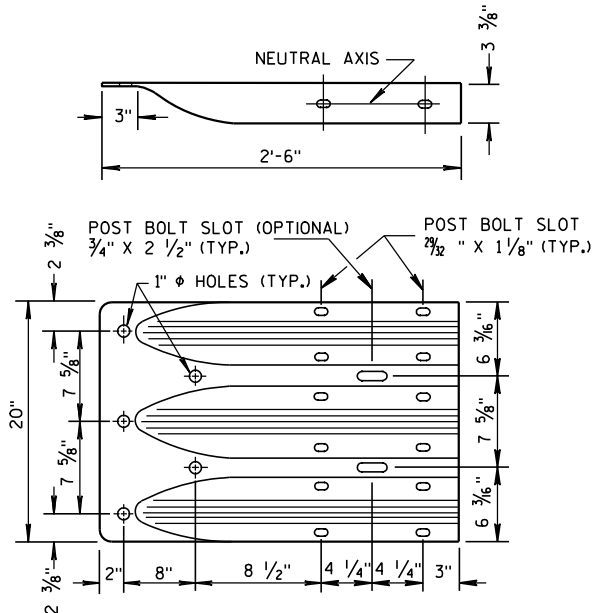
SECTION A-A
POSTS 1-5



SECTION B-B
POST 6



SECTION C-C
POSTS 7-11



THRIE BEAM
TERMINAL CONNECTOR

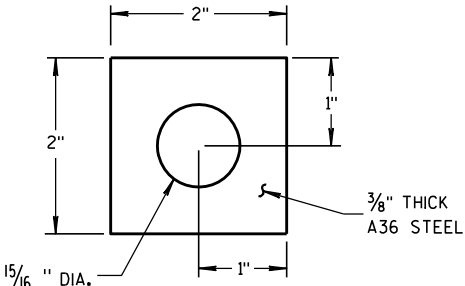
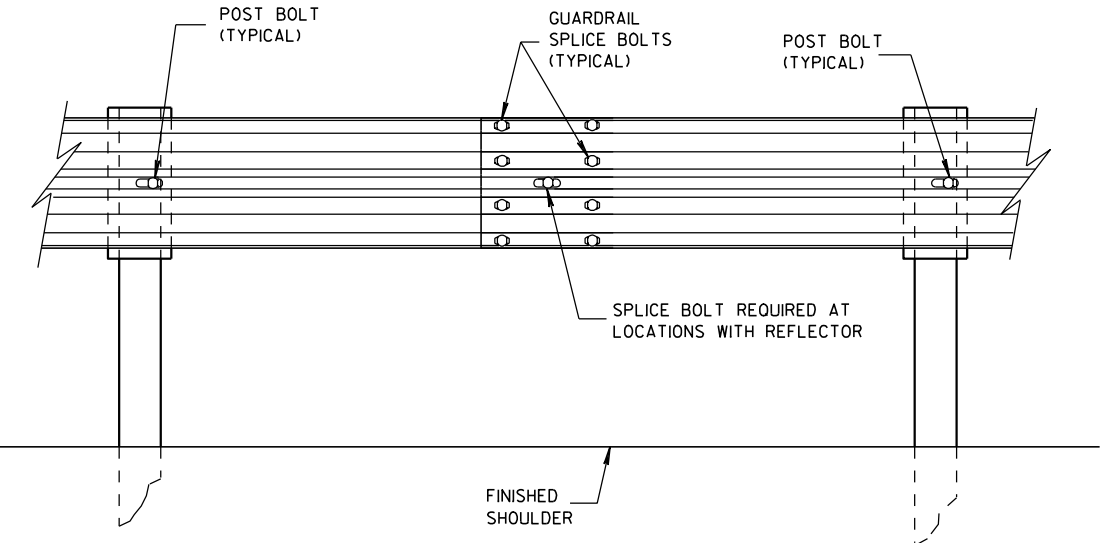
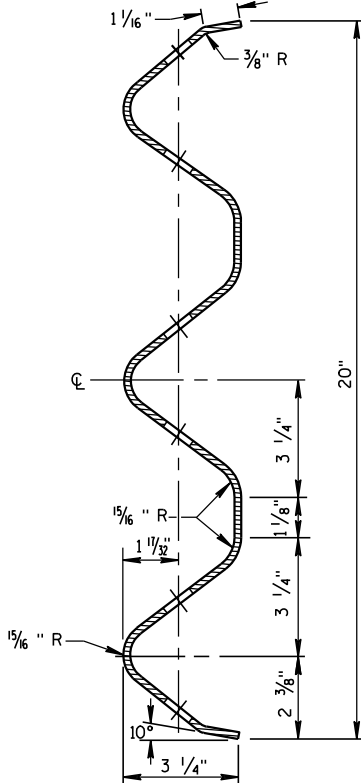


PLATE WASHER DETAIL



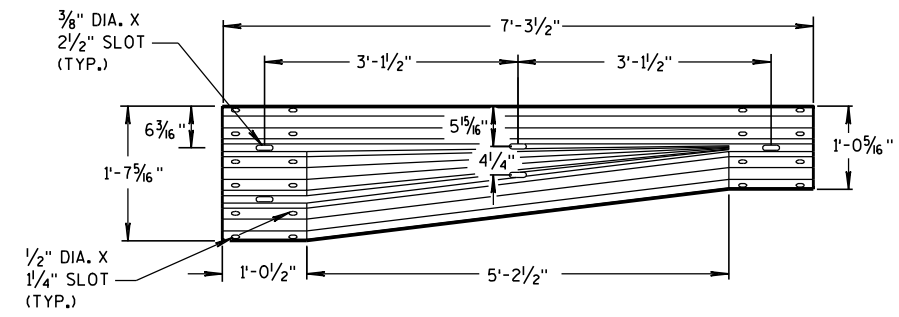
SPLICE DETAIL



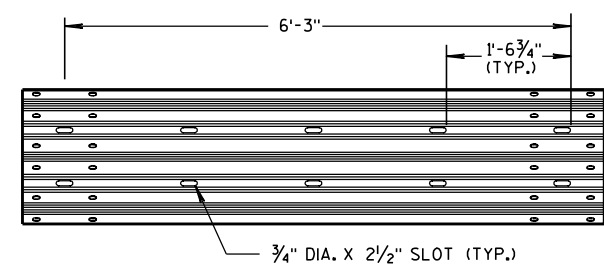
SECTION THRU THRIE
BEAM RAIL ELEMENT

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

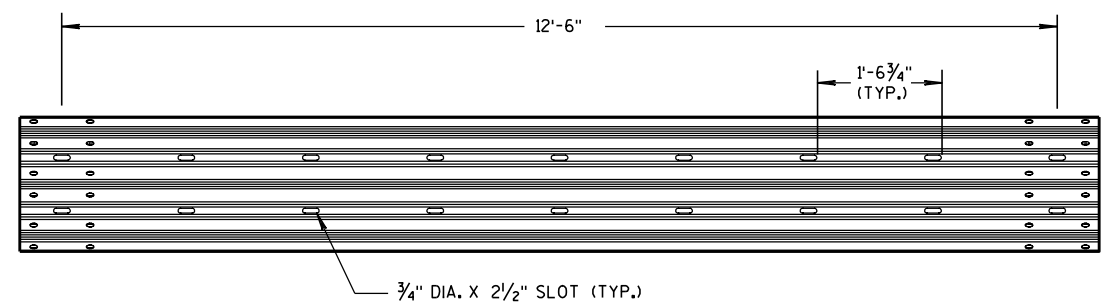
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



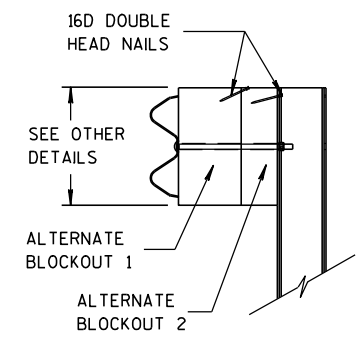
W-BEAM TO THRIE BEAM TRANSITION SECTION



6'-3" THRIE BEAM SECTION

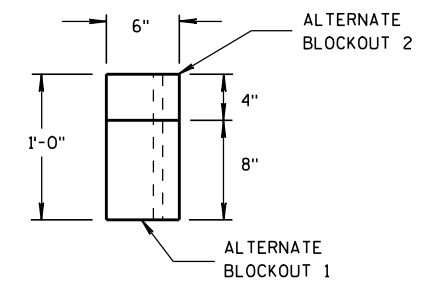


12'-6" THRIE BEAM SECTION

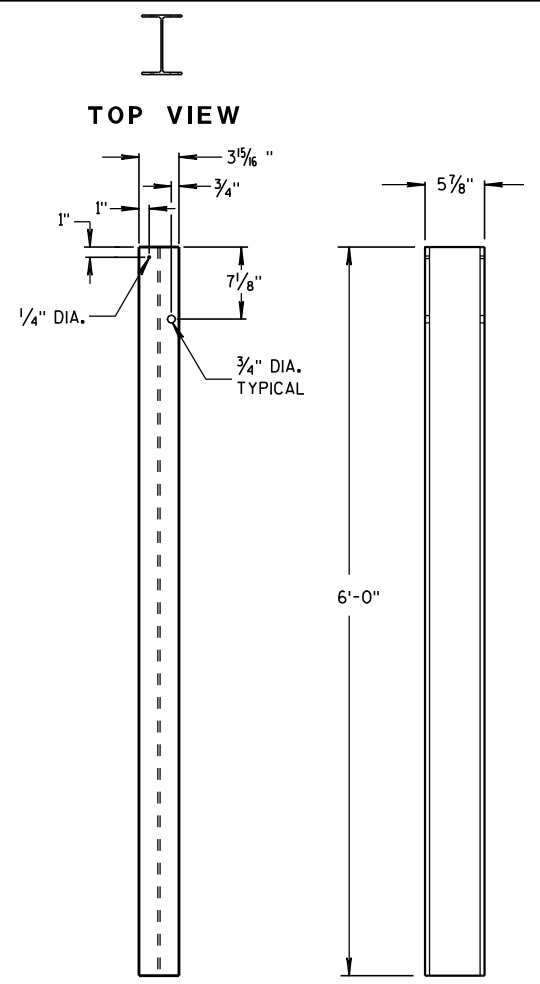


SIDE VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

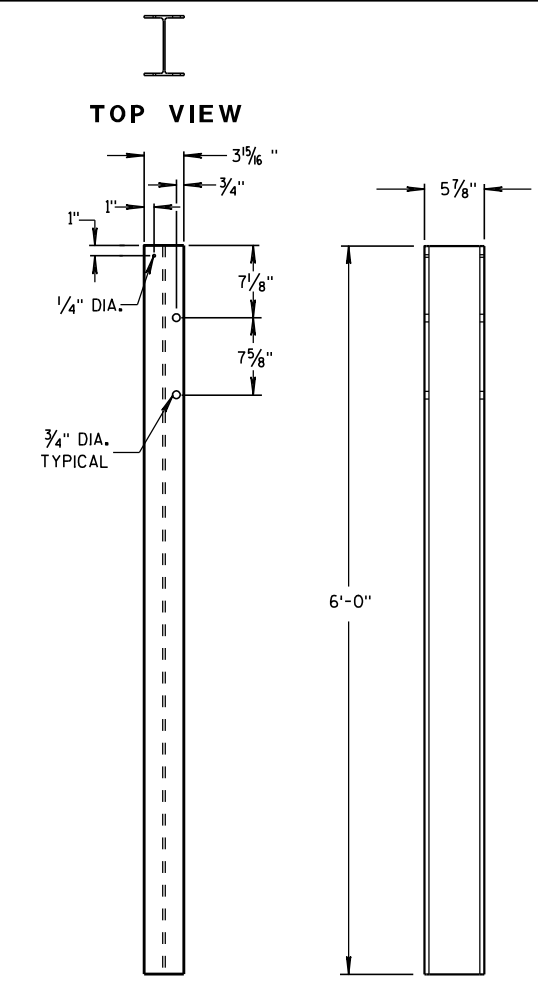


TOP VIEW



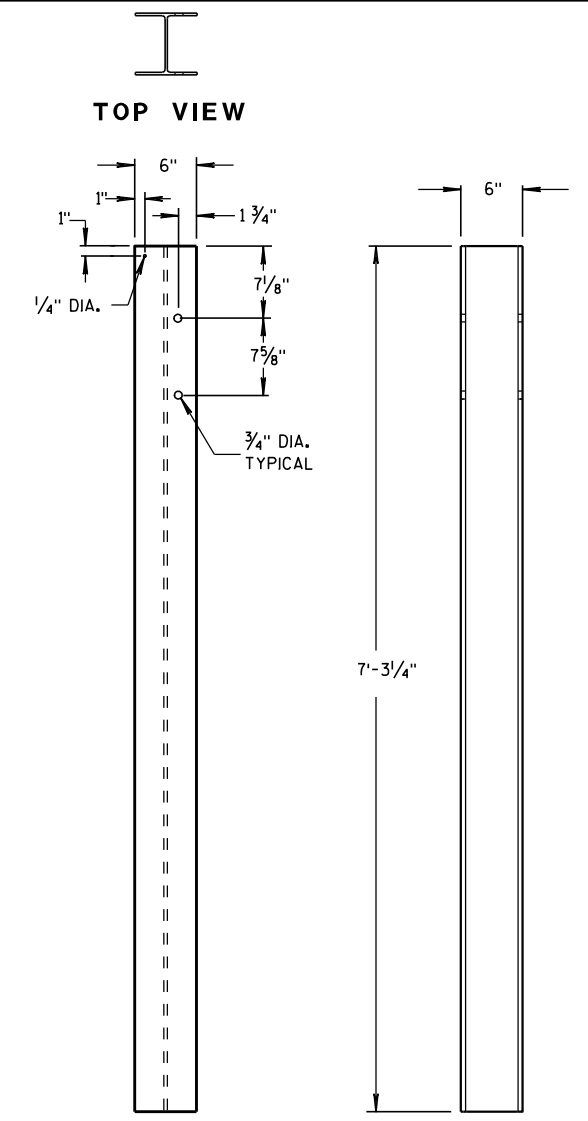
FRONT VIEW SIDE VIEW

STEEL POSTS 1-5



FRONT VIEW SIDE VIEW

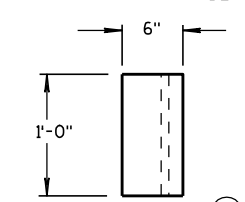
STEEL POSTS 6-11



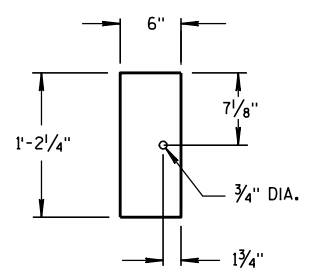
FRONT VIEW SIDE VIEW

STEEL POSTS 12-14

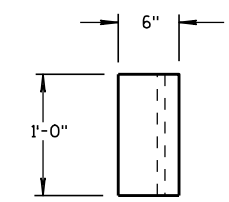
① WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.



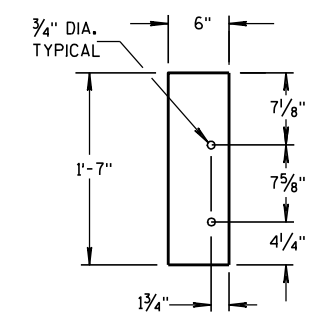
TOP VIEW



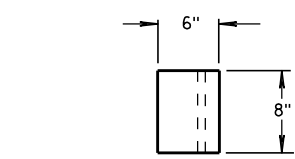
FRONT VIEW
BLOCKOUT
POSTS 1-5



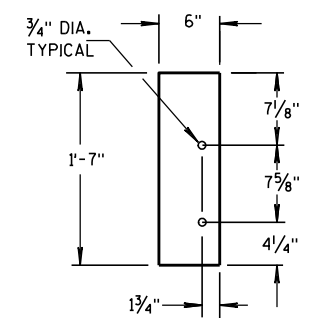
TOP VIEW



FRONT VIEW
BLOCKOUT
POSTS 6-11



TOP VIEW



FRONT VIEW
BLOCKOUT
POSTS 12-14

STEEL POST SIZES

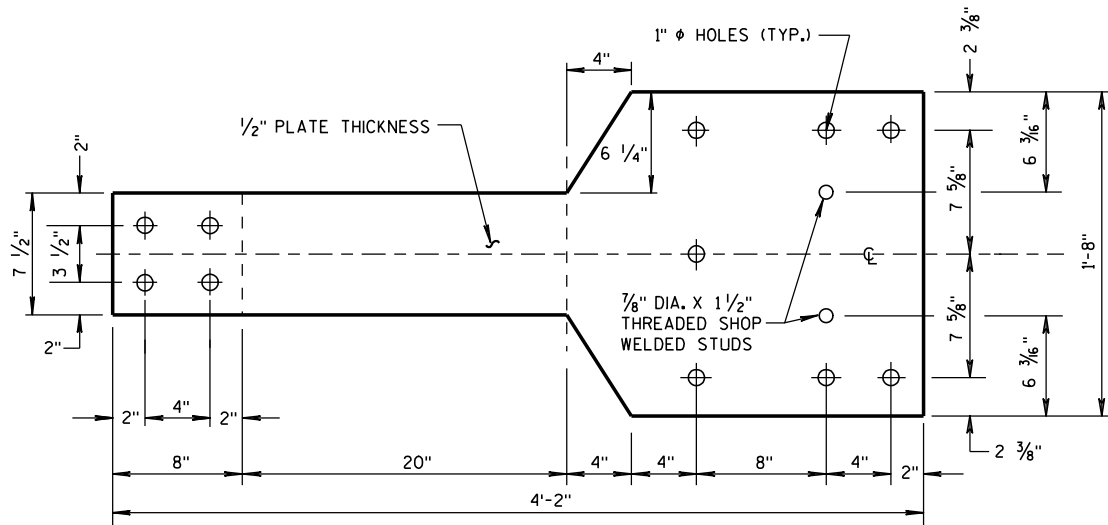
POST NUMBER	SECTION TYPE	LENGTH
①	W6x9	72"
②	W6x9	72"
③	W6x9	72"
④	W6x9	72"
⑤	W6x9	72"
⑥	W6x9	72"
⑦	W6x9	72"
⑧	W6x9	72"
⑨	W6x9	72"
⑩	W6x9	72"
⑪	W6x9	72"
⑫	W6x15	87 1/8"
⑬	W6x15	87 1/8"
⑭	W6x15	87 1/8"

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

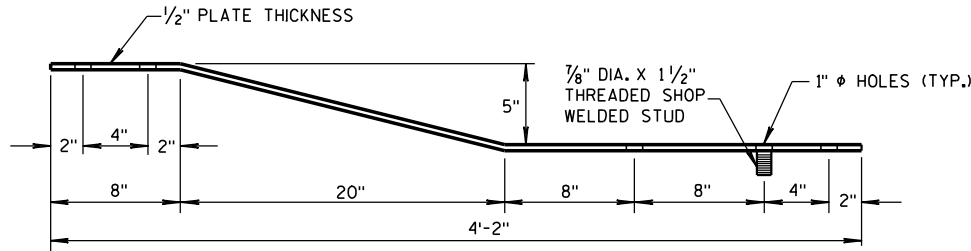
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

GENERAL NOTES

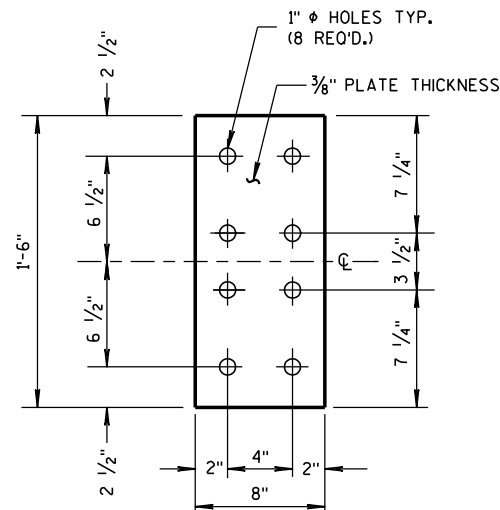
(B) TOLERANCE FOR TOP OF W-BEAM RAIL IS ± 1".



FRONT VIEW

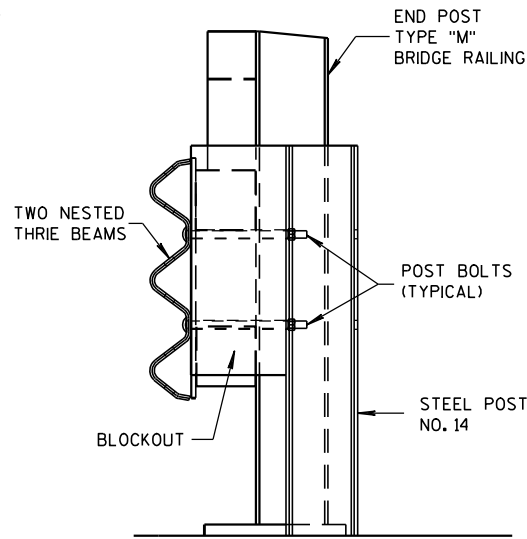


PLAN VIEW
BACK-UP PLATE DETAIL, TYPE "M"

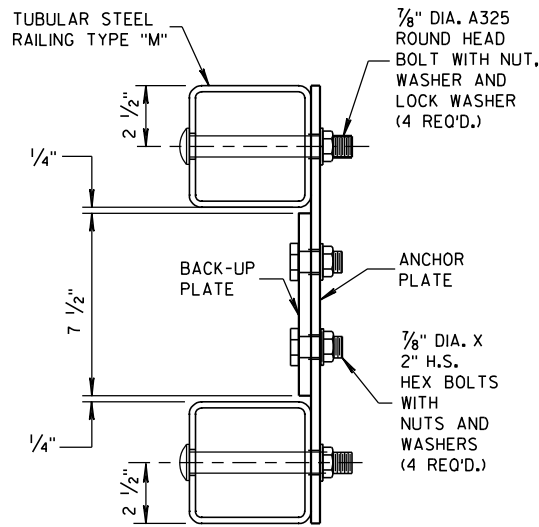


FRONT VIEW

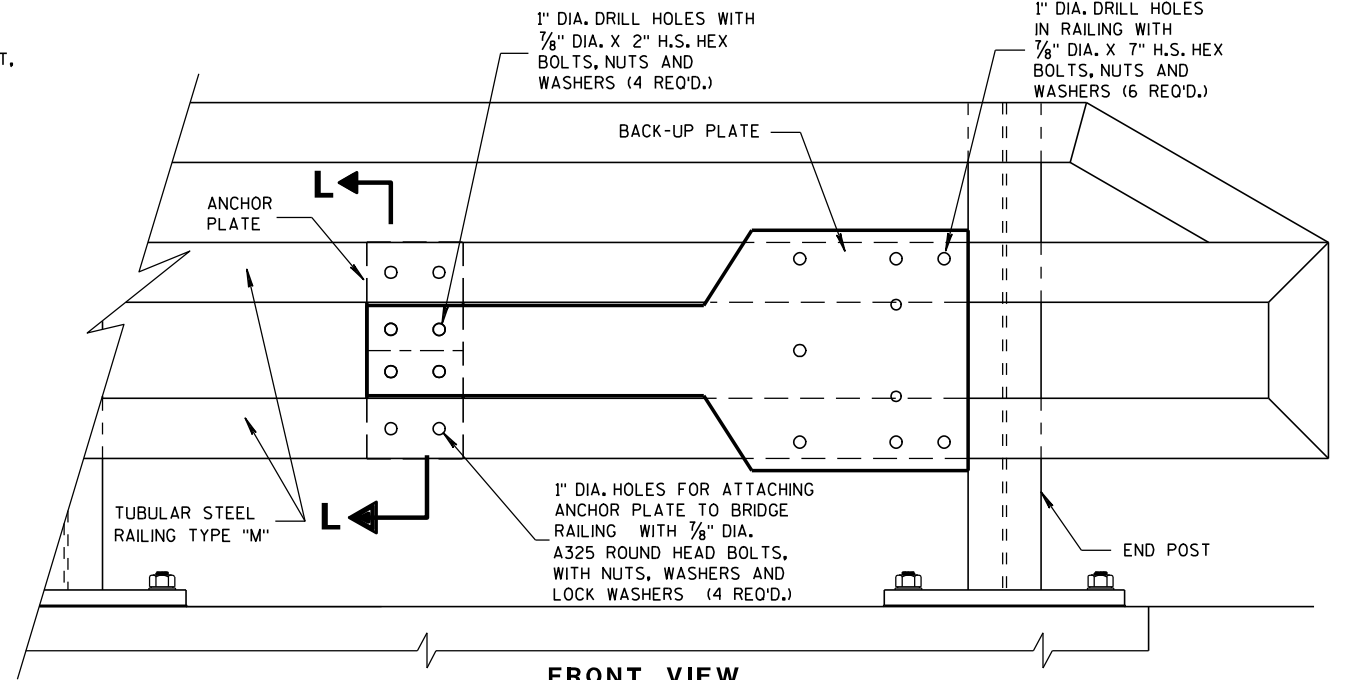
ANCHOR
PLATE DETAIL,
TYPE "M"



SECTION M-M

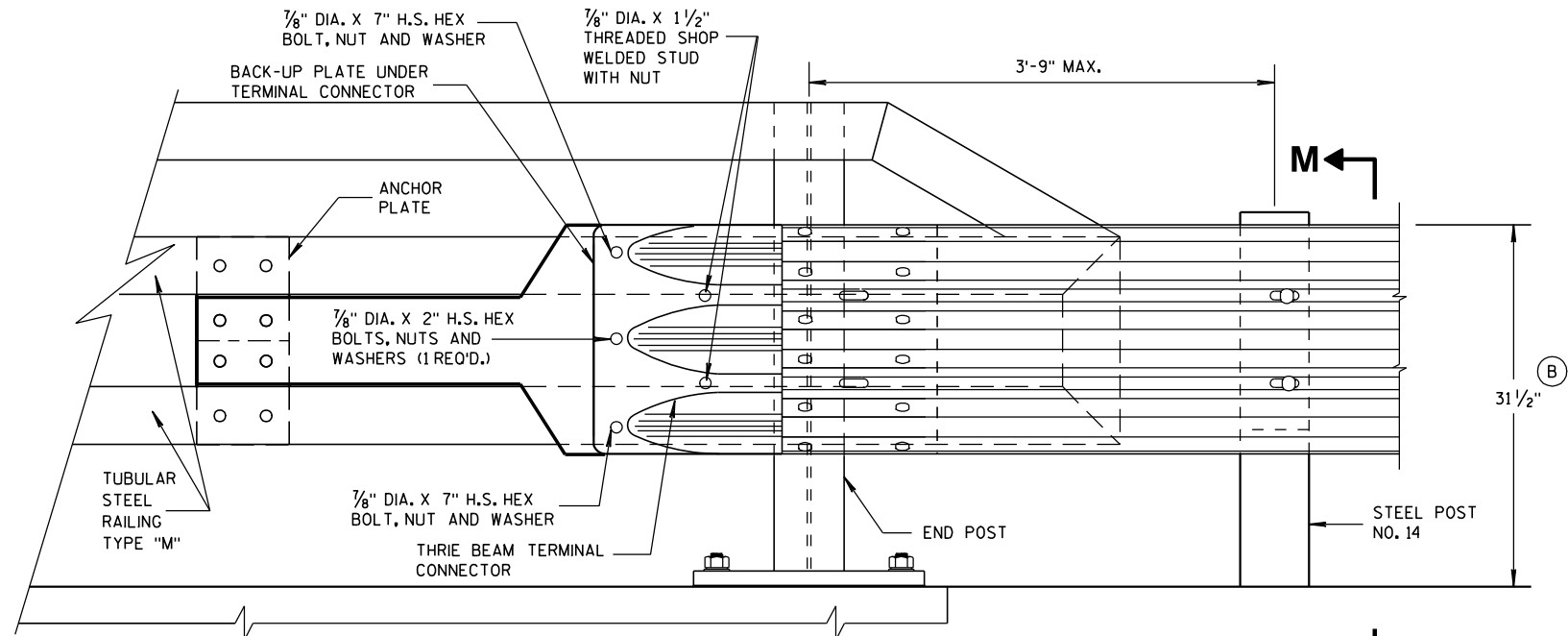


SECTION L-L

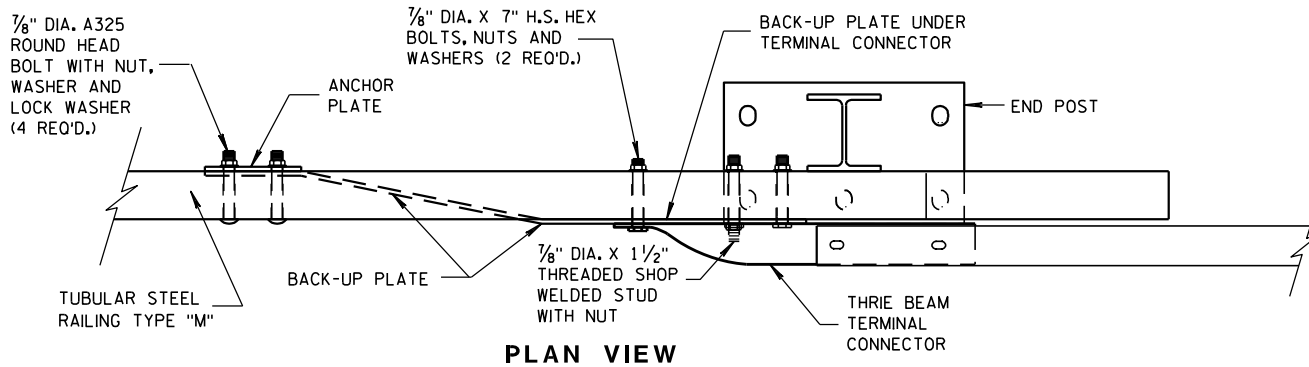


FRONT VIEW

ANCHOR AND BACK-UP PLATE MOUNTING TO BRIDGE RAILING, TYPE "M"



FRONT VIEW



PLAN VIEW

THRIE BEAM CONNECTION TO TUBULAR RAILING, TYPE "M"

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

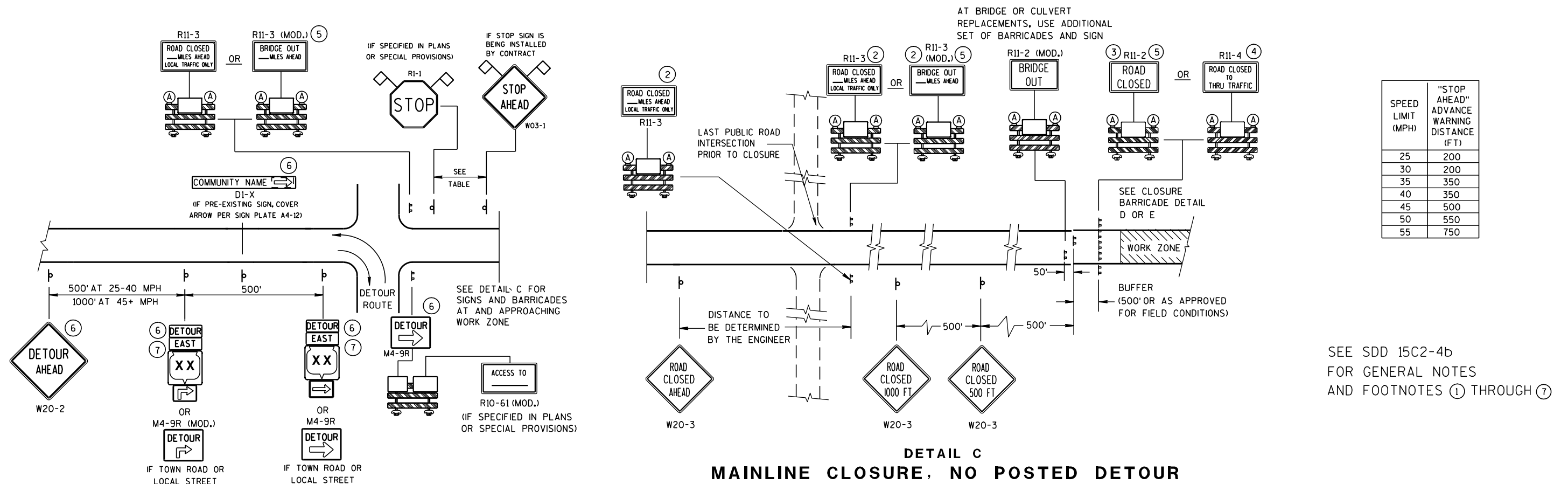
APPROVED

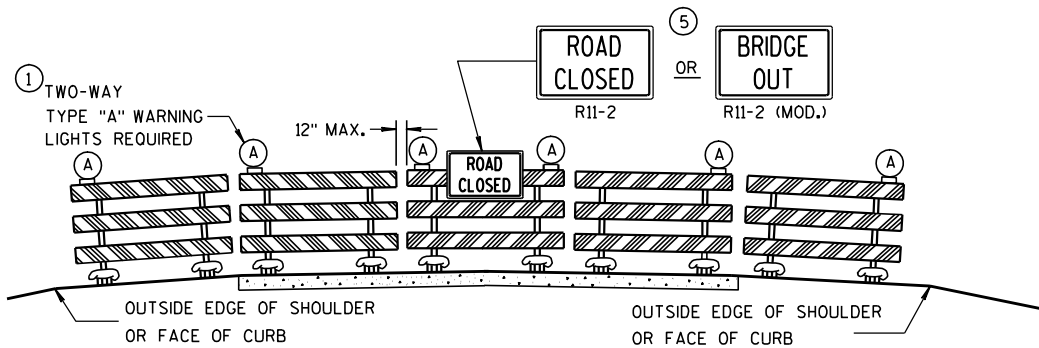
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DATE

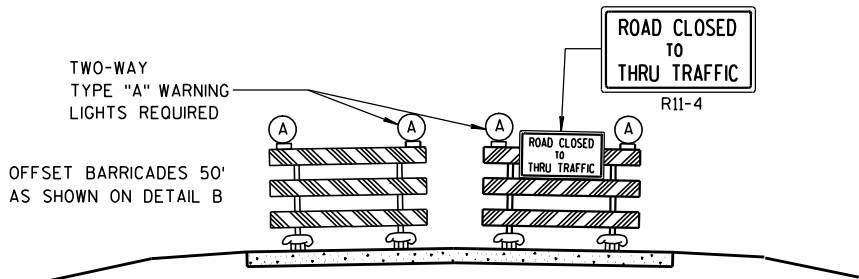
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER





DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-4a FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

THE REFLECTIVE SHEETING USED ON R11-2, R11-3, R11-4, R10-61 AND R1-1 SIGNS SHALL COMPLY WITH SUBSECTION 637.2.2.2 OF THE STANDARD SPECIFICATIONS.

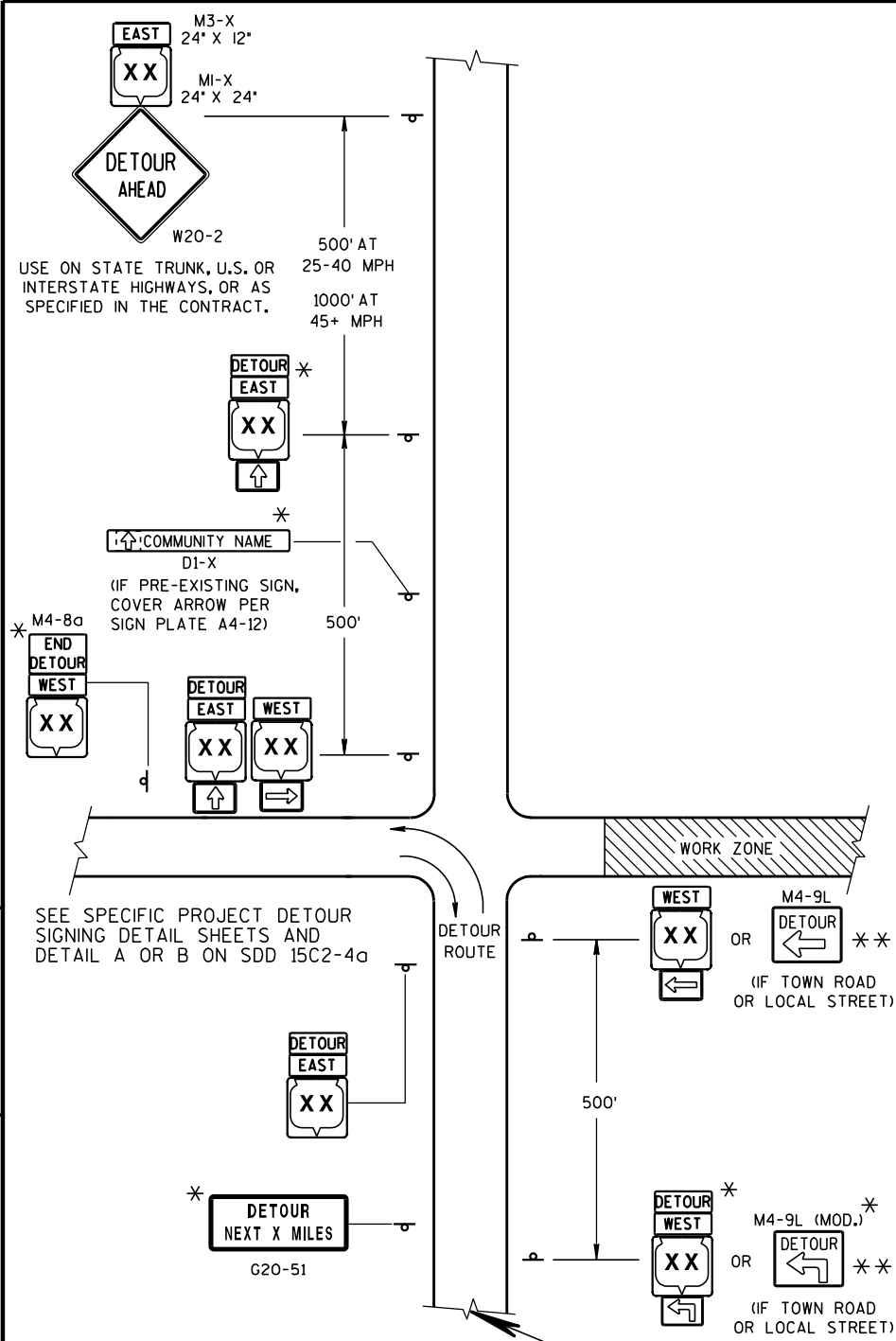
"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X AND M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED	
9/16/03 DATE	/S/ Thomas N. Notbohm CHIEF SIGNS AND MARKING ENGINEER
FHWA	



THIS DRAWING PROVIDES GENERAL GUIDANCE ON TYPICAL DETOUR SIGN LAYOUT AND SPACING. SEE PROJECT DETOUR SIGNING SHEETS FOR SPECIFIC DETAILS FOR EACH PROJECT.

MATCH POINT

DETAIL F
DETOUR SIGNING

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

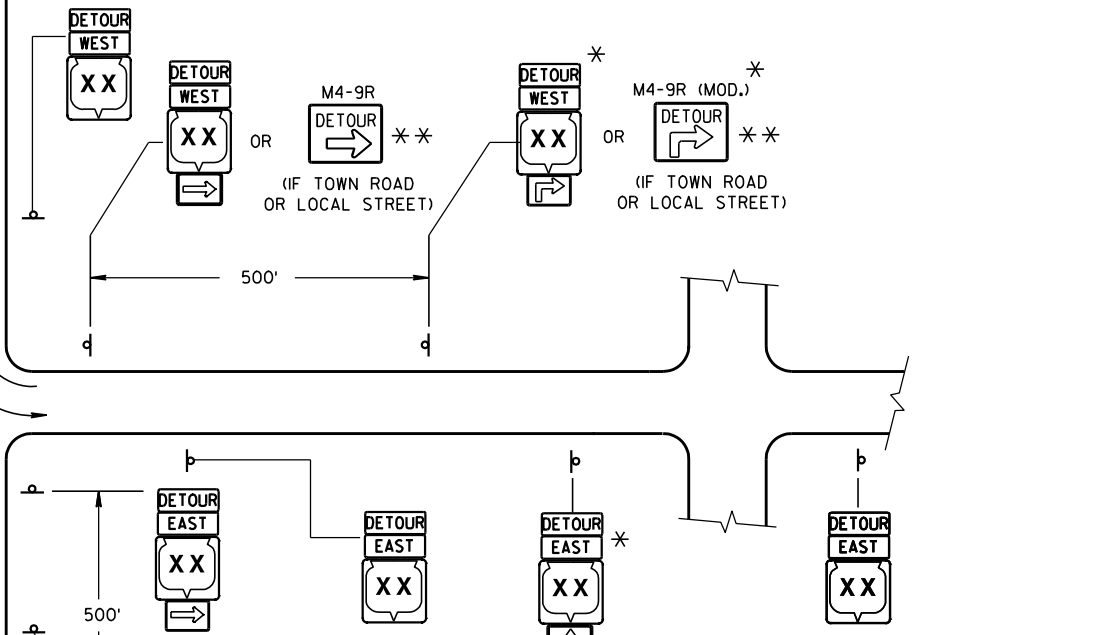
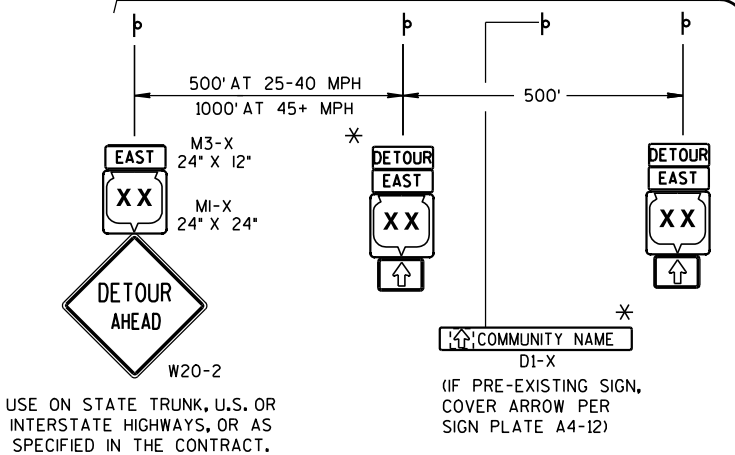
SIGN SIZES SHALL BE AS FOLLOWS:

- M3-X AND M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- M4-9 SHALL BE 30" X 24".
- M4-8a SHALL BE 24" X 18".
- G20-51 SHALL BE 60" X 24".
- W20-2 SHALL BE 48" X 48".
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.

** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.

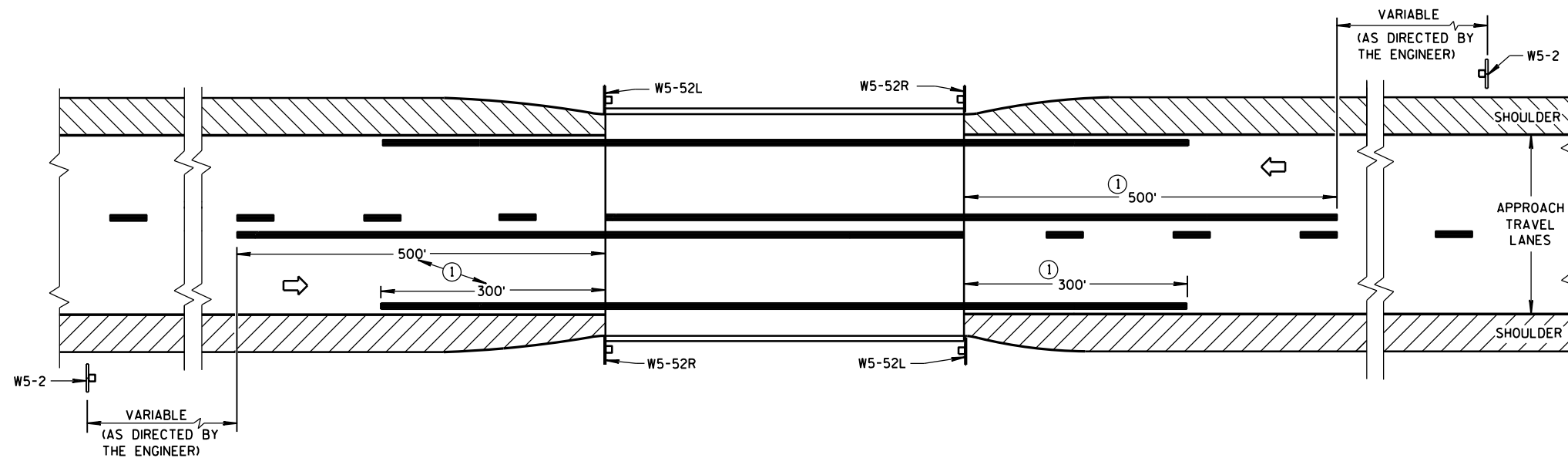
- LEGEND**
- POST MOUNTED SIGN
 - WORK ZONE
 - DETOUR EAST M4-8 M3-X
 - DETOUR WEST M4-8a
 - DETOUR NEXT X MILES G20-51
 - DETOUR ROUTE M4-9L, M4-9R
 - DETOUR AHEAD W20-2
 - DETOUR EAST WEST M1-4, M1-5A, M1-6
 - DETOUR EAST WEST M05-1, M06-1, M06-1



DETOUR SIGNING FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

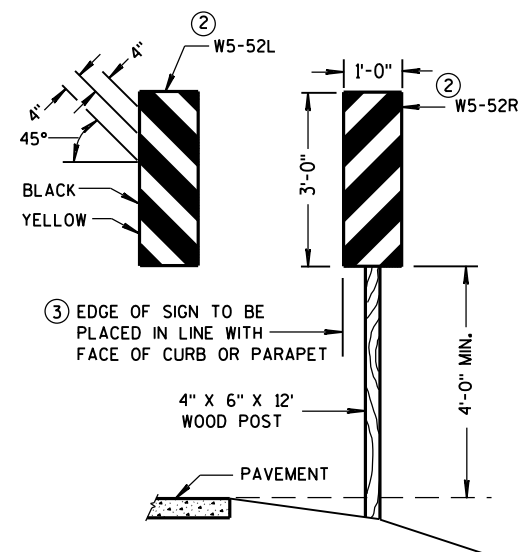
APPROVED
9-16-03 DATE /S/ Thomas N. Notbohm
CHIEF SIGNS AND MARKING ENGINEER
FHWA



SITUATION 1

WARRANTING CRITERIA:

BRIDGE WIDTH IS AT LEAST 18 FEET BUT LESS THAN 24 FEET



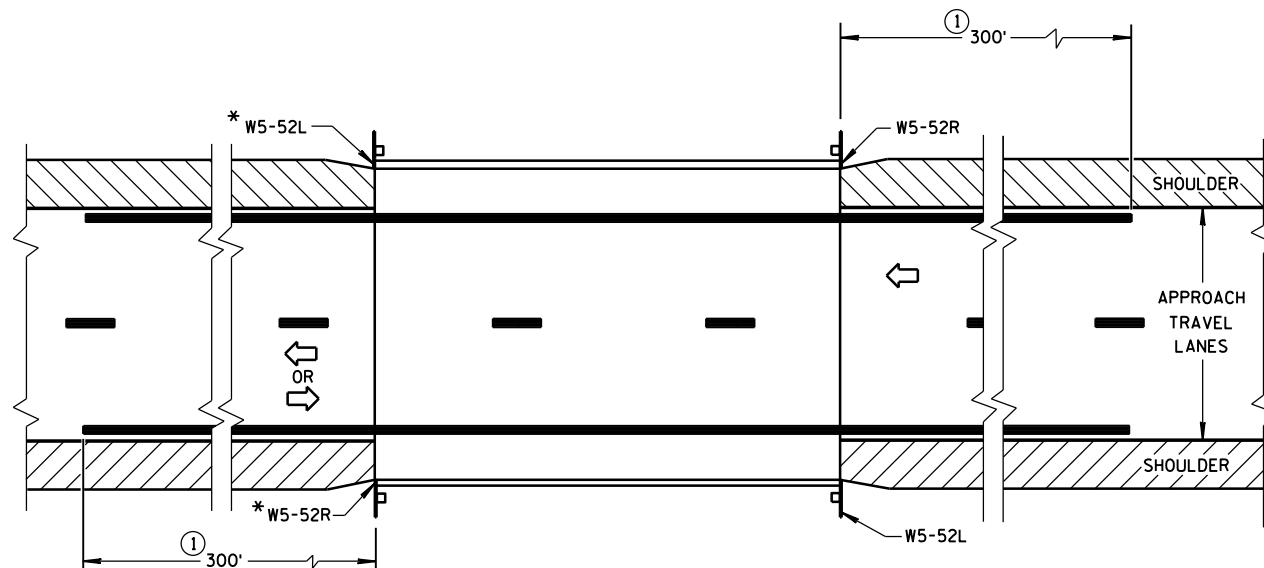
OBJECT MARKER PLACEMENT

GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

PAVEMENT MARKING SHOWN ON THIS DRAWING IS NOT REQUIRED UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. WHEN SPECIFIED, PAVEMENT MARKING SHALL CONFORM TO THIS DRAWING AND OTHER CONTRACT REQUIREMENTS.

- ① MINIMUM DISTANCE UNLESS OTHERWISE SHOWN ON THE PLAN.
- ② FACE OF OBJECT MARKERS W5-52R, AND W5-52L SHALL BE COVERED WITH TYPE F REFLECTIVE SHEETING.
- ③ LOCATE OBJECT MARKER POST(S) BEHIND GUARDRAIL WHEN PRESENT.

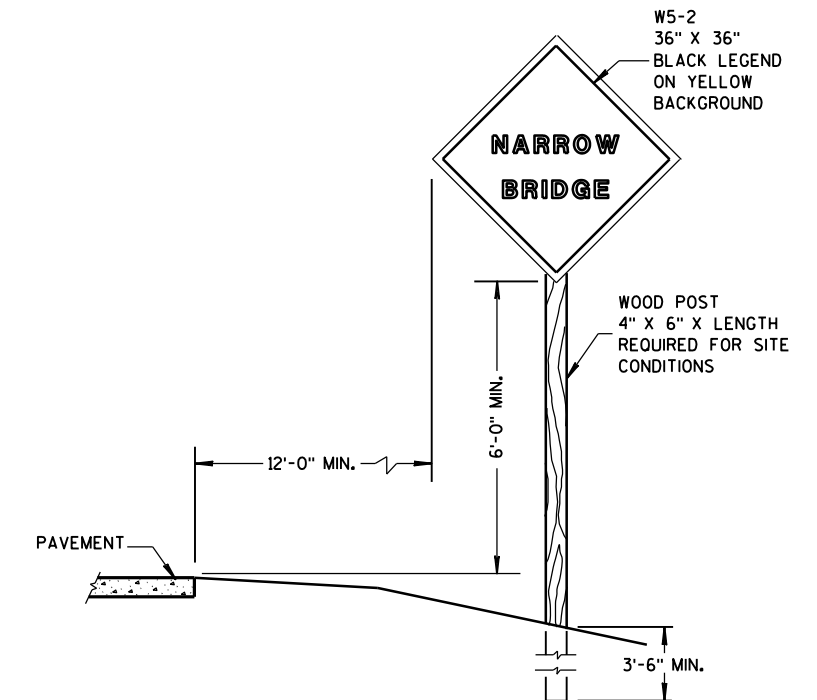


*OMIT ON ONE-WAY TRAVELLED WAYS

SITUATION 2

WARRANTING CRITERIA:

1. BRIDGE WIDTH IS AT LEAST 24 FEET AND
2. BRIDGE IS LESS THAN 6 FEET WIDER (ON EACH SIDE) THAN APPROACH TRAVEL LANES.



SIGN PLACEMENT

SIGNING & MARKING FOR TWO LANE BRIDGES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

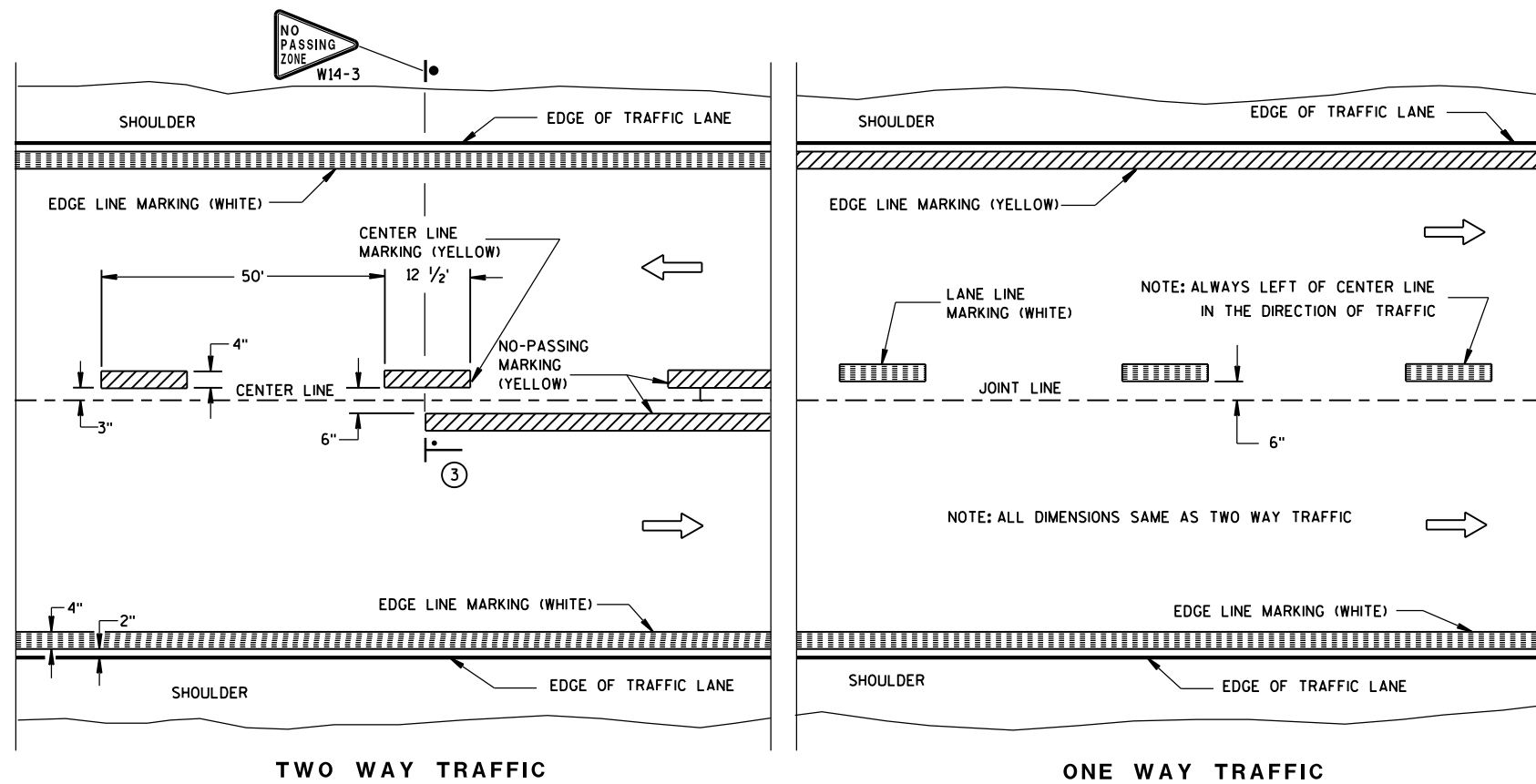
3/4/2013

DATE

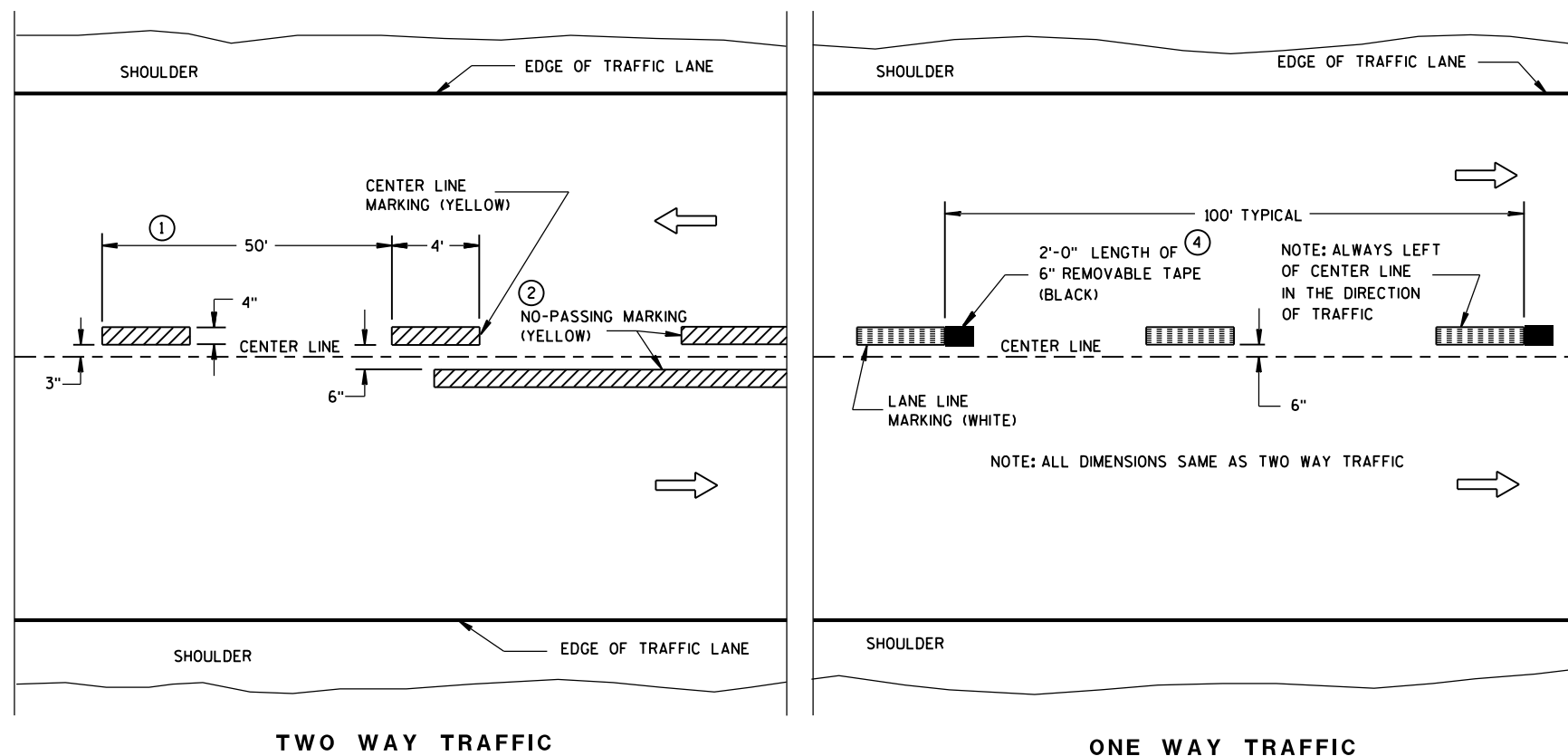
FHWA

/S/ Travis Feltes

STATE TRAFFIC ENGINEER OF DESIGN



PERMANENT PAVEMENT MARKING




TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

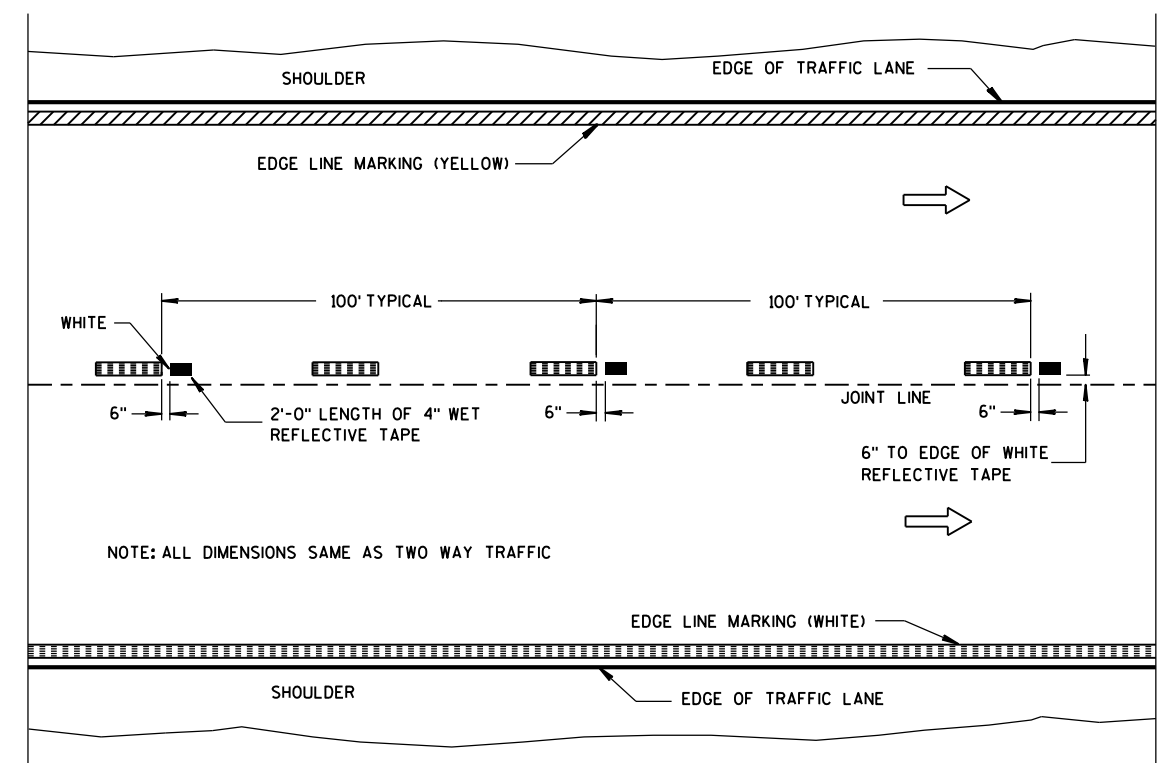
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2" MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.



NOTE

ARROW SYMBOL () SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

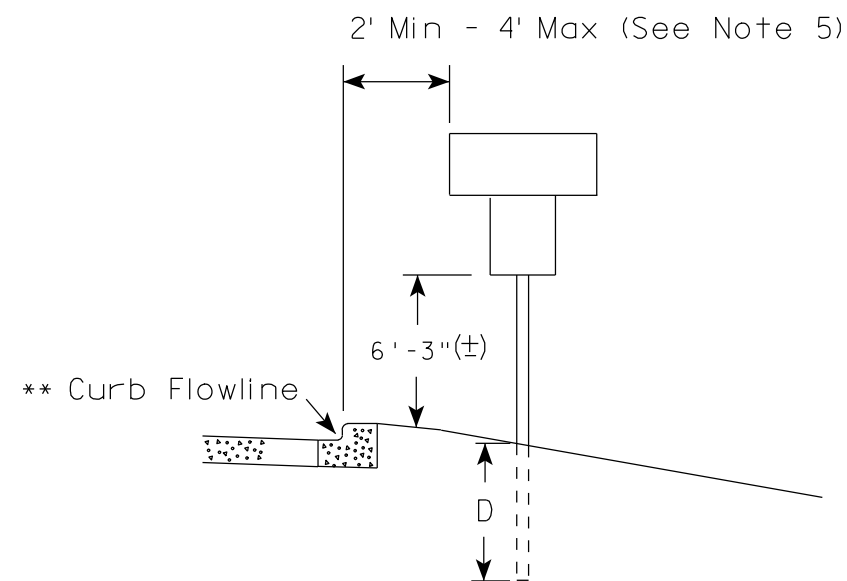
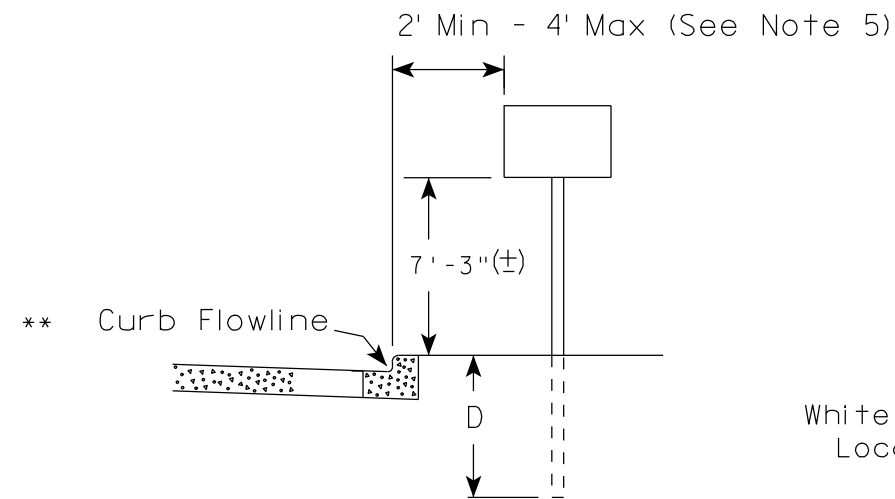
-  "T" MARKING
-  POST MOUNTED SIGN

PAVEMENT MARKING (MAINLINE)

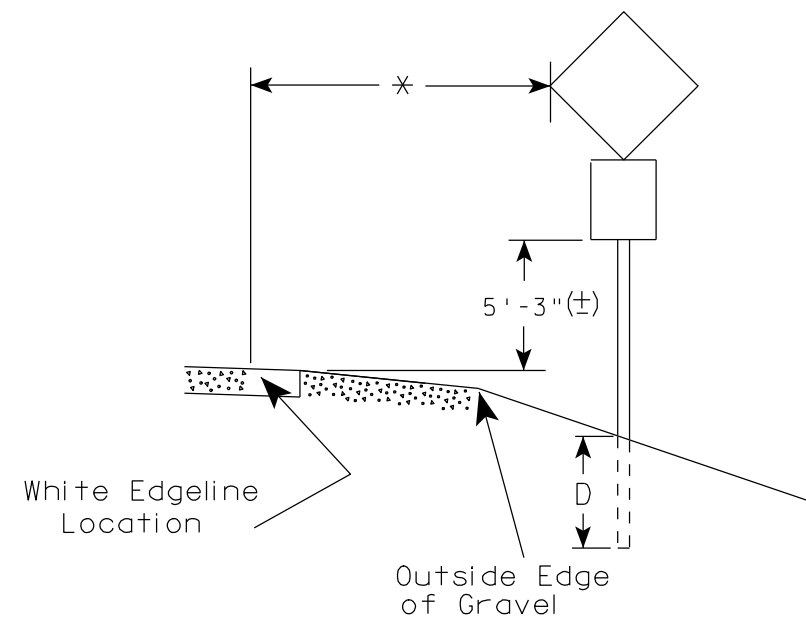
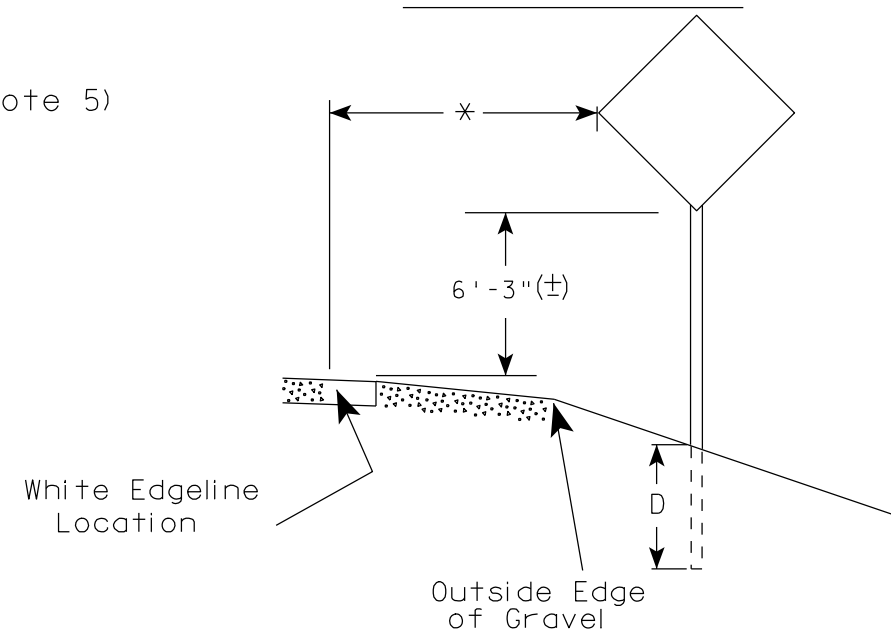
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5-13-2013 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER
FHWA

URBAN AREA



RURAL AREA (See Note 2)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

GENERAL NOTES

1. Signs wider than 4 feet or larger than 20 sq. ft. shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (±).

✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 9/21/2011 PLATE NO. A4-3.16

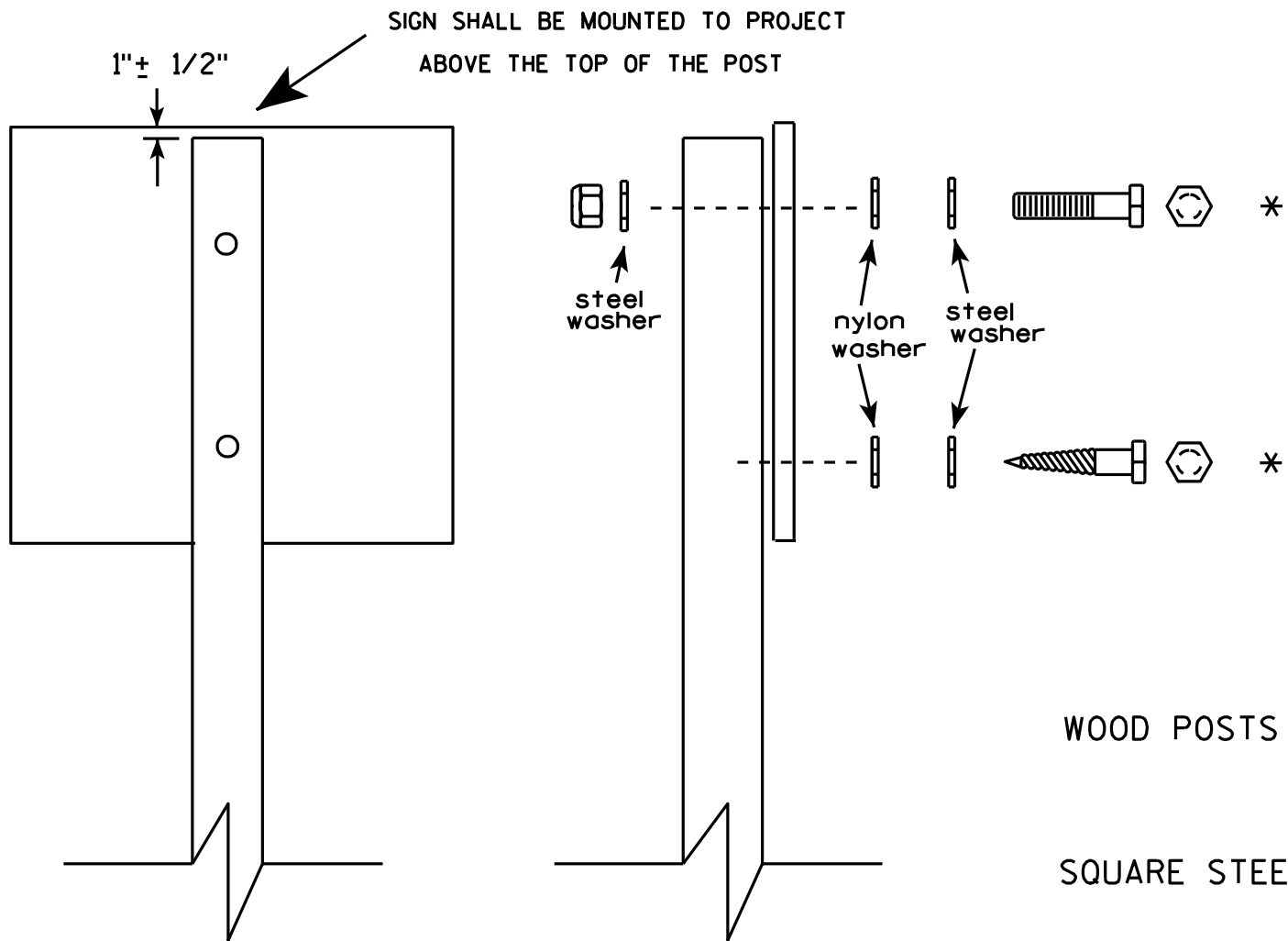
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

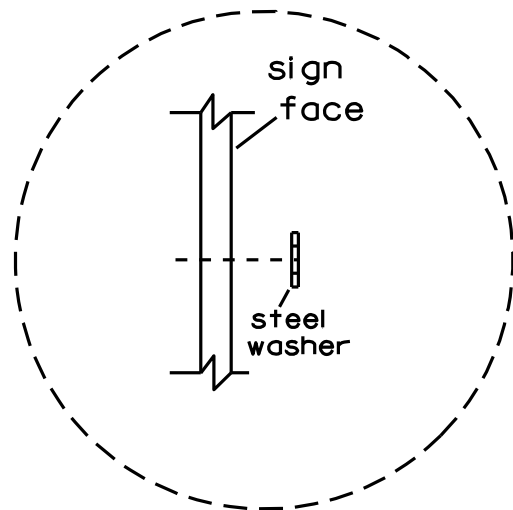


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- WOOD POSTS (4" x 4" or 4" x 6")
LAG SCREWS - 3/8" X 3"
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.

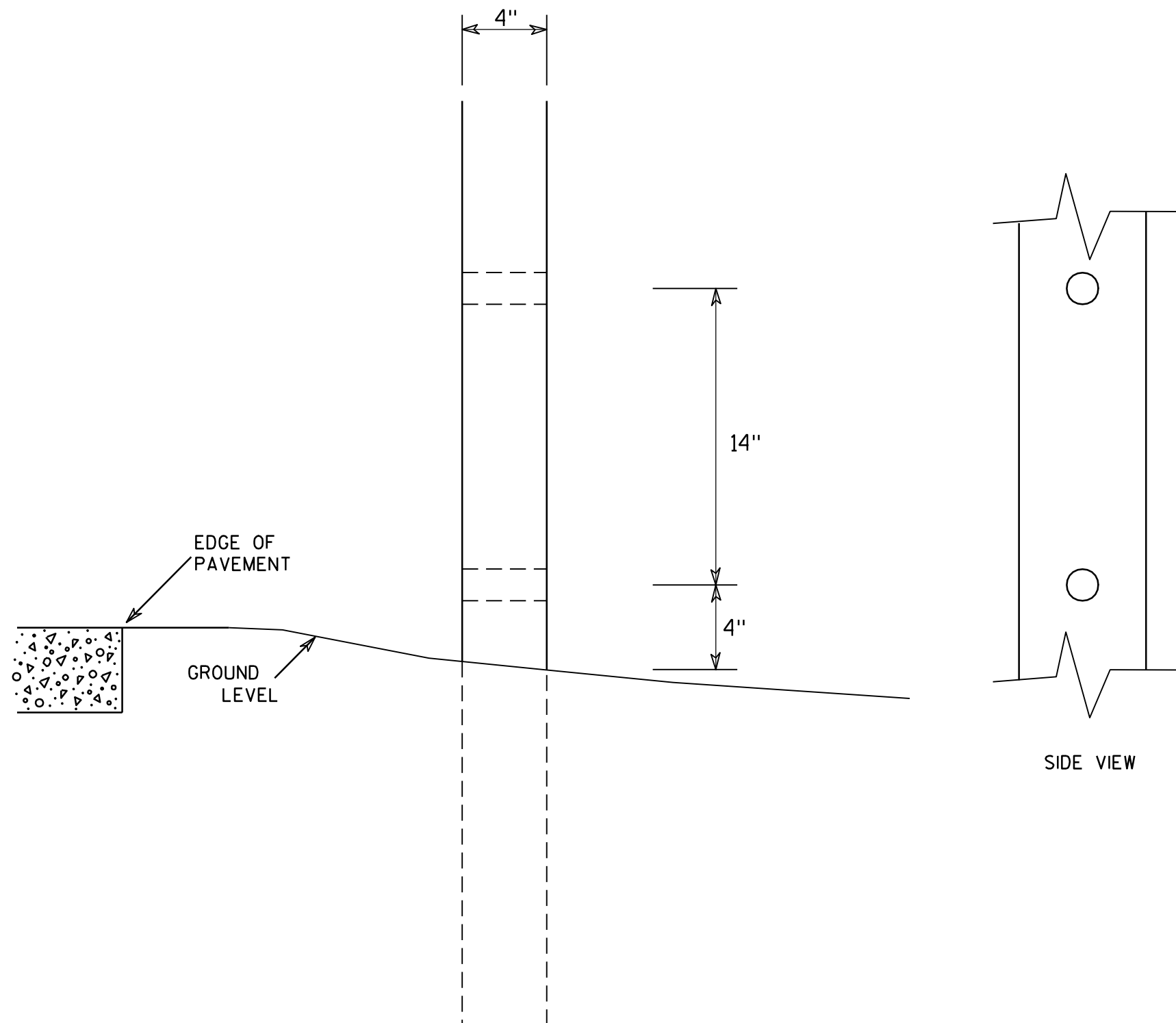


Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

DESIGN DATA

STRUCTURE IS DESIGNED FOR FUTURE WEARING SURFACE OF 20*/SQ.FT.

LIVE LOAD:

DESIGN LOADING _____ HL-93
INVENTORY RATING FACTOR _____ RF = 1.09
OPERATING RATING FACTOR _____ RF = 1.43
MAX. STD. PERMIT VEHICLE LOAD _____ 220 KIPS

ULTIMATE DESIGN STRESSES:

CONCRETE MASONRY
SUPERSTRUCTURE _____ f'c = 4,000 PSI
ALL OTHER _____ f'c = 3,500 PSI
HIGH STRENGTH BAR STEEL
REINFORCEMENT, GRADE 60 _____ fy = 60,000 PSI
36W" PRESTRESSED GIRDERS
CONCRETE MASONRY _____ f'c = 8,000 PSI
STRANDS, 0.6" ϕ ULTIMATE
TENSILE STRENGTH _____ fy = 270,000 PSI

FOUNDATION DATA

ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 STEEL PILING DRIVEN TO A REQUIRED DRIVING RESISTANCE OF 180 TONS** PER PILE. ESTIMATED LENGTH = 25' AT THE WEST ABUTMENT AND 20' AT THE EAST ABUTMENT. ALL PILES SHALL BE FITTED WITH PILE POINTS.

** THE FACTORED AXIAL RESISTANCE OF PILES IN COMPRESSION USED FOR DESIGN IS THE REQUIRED DRIVING RESISTANCE MULTIPLIED BY A RESISTANCE FACTOR OF 0.5 USING MODIFIED GATES TO DETERMINE DRIVEN PILE CAPACITY.

HYDRAULIC DATA

Q REGULATORY _____ 4,400 C.F.S.
Q100 _____ 2,800 C.F.S.
VELOCITY _____ 8.80 F.P.S.
HIGH WATER _____ 867.84 (REGULATORY)
HIGH WATER _____ 865.89 (100 YEAR)
HIGH WATER _____ 863.35 (2 YEAR)
WATERWAY AREA _____ 318 S.F.
DRAINAGE AREA _____ 194 SQ. MILES
OVERTOPPING FREQUENCY = N/A
SCOUR CRITICAL CODE = 8

LIST OF DRAWINGS

1. GENERAL PLAN
2. CROSS SECTION & QUANTITIES
3. SUBSURFACE EXPLORATION
4. WEST ABUTMENT
5. WEST ABUTMENT DETAILS
6. EAST ABUTMENT
7. EAST ABUTMENT DETAILS
8. 36W" PRESTRESSED GIRDER DETAILS
9. STEEL DIAPHRAGMS
10. SUPERSTRUCTURE
11. SUPERSTRUCTURE DETAILS
12. RAILING TUBULAR TYPE 'M'

TRAFFIC DATA

ADT = 560 (2014)
670 (2034)
RDS = 60 M.P.H.

CONSULTANT CONTACT

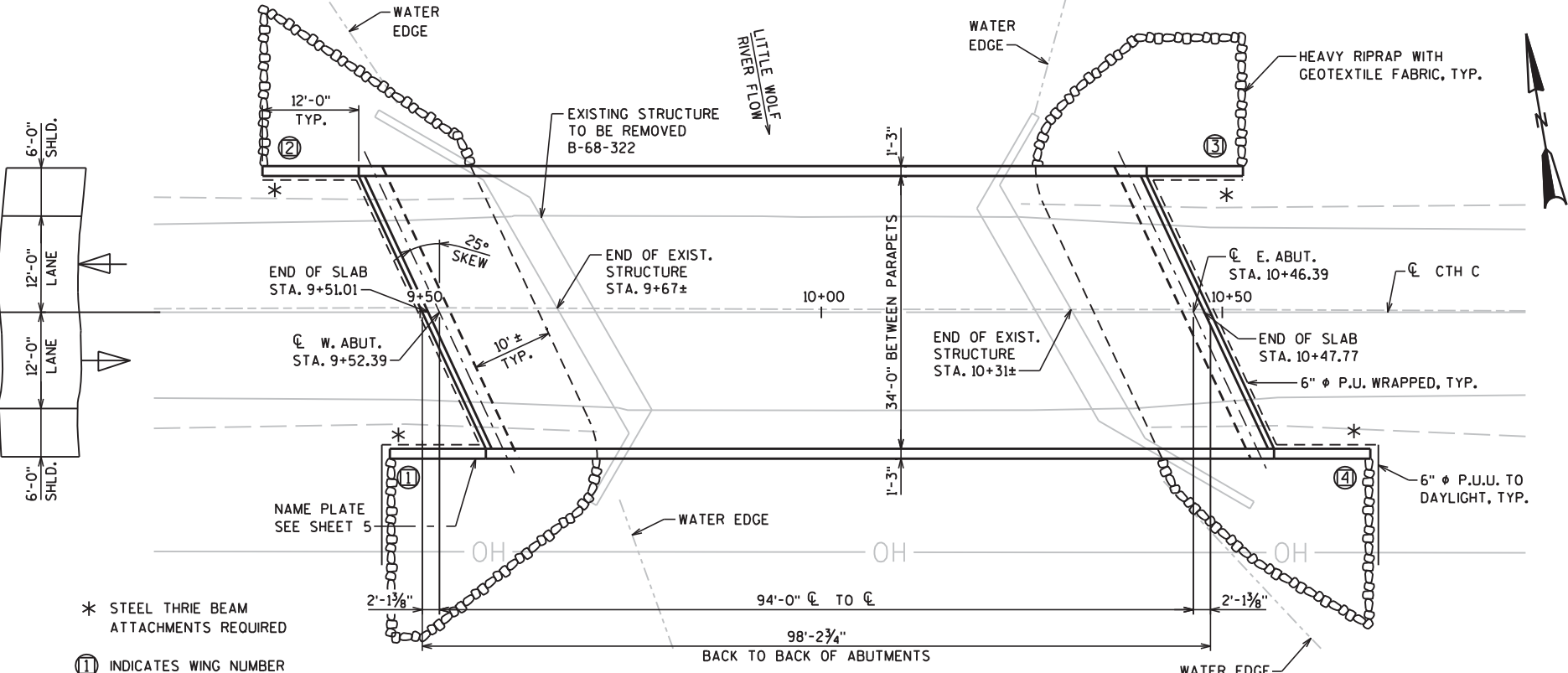
KRISTOFER OLSON
OMNI ASSOCIATES, INC.
(920) 735-6900

BRIDGE OFFICE CONTACT

WILLIAM DREHER
(608) 266-8489

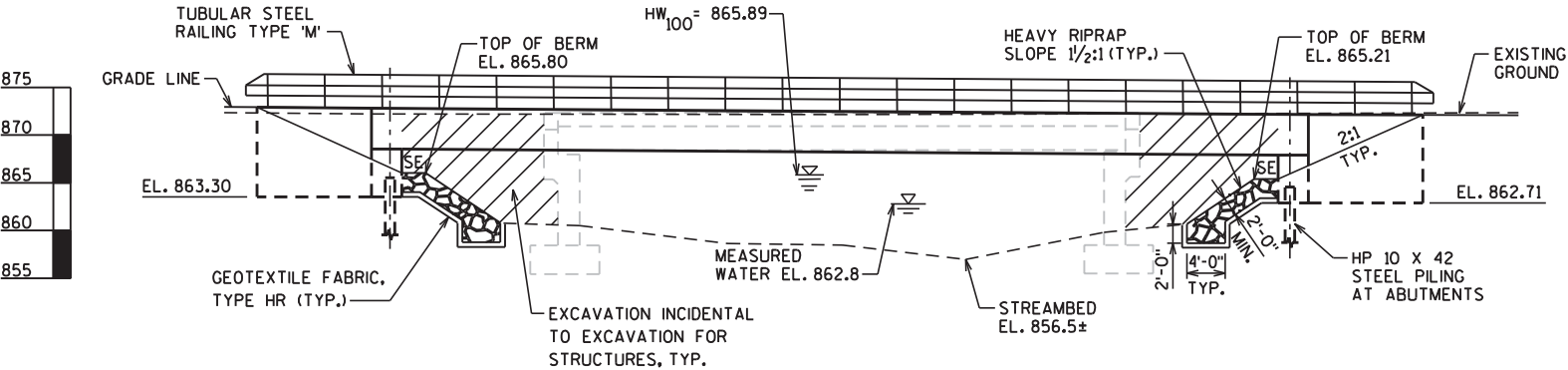


9/17/13

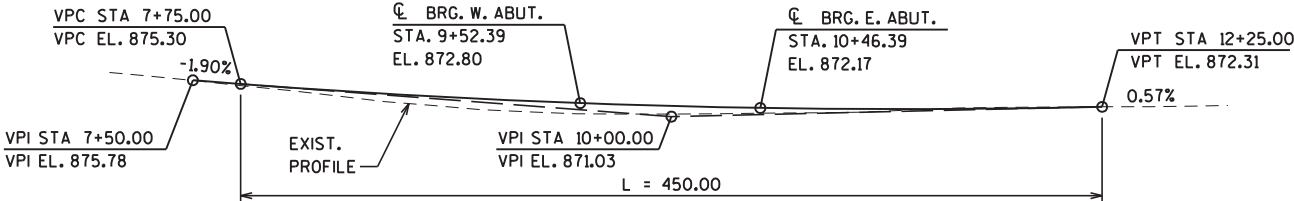


PLAN

SINGLE SPAN 36W" PRESTRESSED GIRDER BRIDGE



ELEVATION



PROFILE GRADE LINE

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

BENDING DIMENSIONS FOR REINFORCING BARS ARE OUT TO OUT.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

THE SLOPE OF FILL IN FRONT OF THE ABUTMENTS SHALL BE COVERED WITH HEAVY RIPRAP AND GEOTEXTILE FABRIC TO THE EXTENT SHOWN ON THIS SHEET AND IN THE ABUTMENT DETAILS.

THIS BRIDGE WILL REPLACE THE EXISTING STEEL GIRDER BRIDGE SUPPORTED ON CONCRETE RETAINING ABUTMENTS. THE STRUCTURE WAS BUILT IN 1937.

ELASTOMERIC BEARING PADS NEED NOT BE INDIVIDUALLY MOLDED PROVIDED THE CUT EDGES ARE SMOOTH AND TRUE.

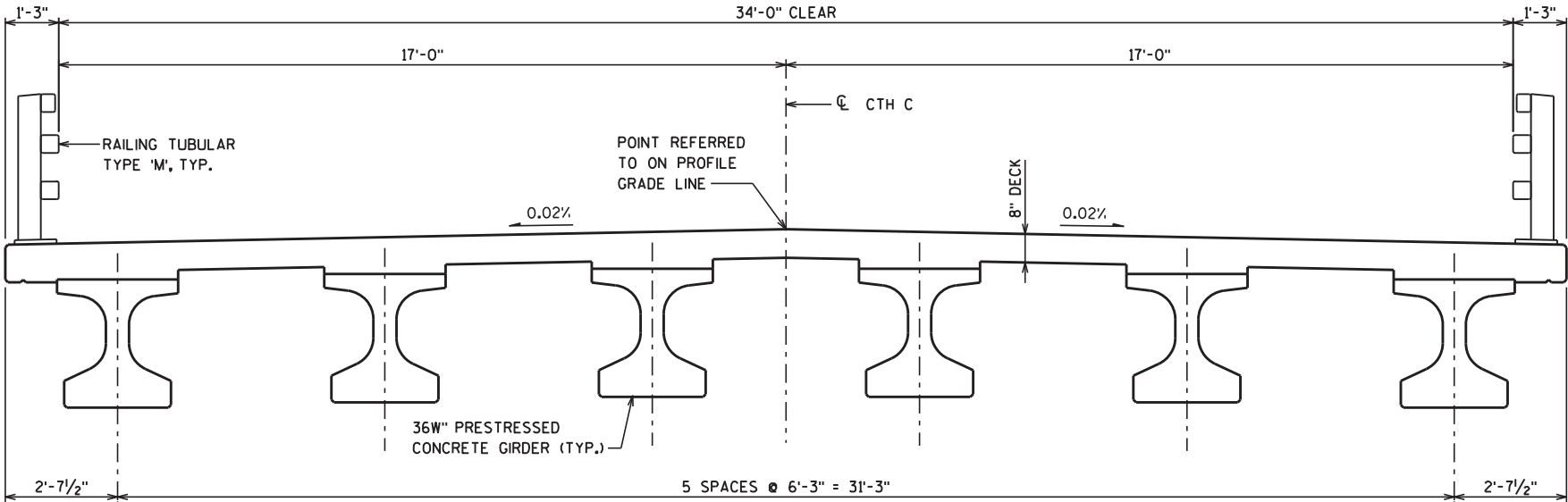
AT THE BACKFACE OF ABUTMENTS, ALL EXCAVATED VOLUME NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.

THE EXISTING GROUND LINE SHALL BE USED AS THE UPPER LIMITS OF EXCAVATION.

THE HAUNCH CONCRETE QUANTITY IS BASED ON THE AVERAGE HAUNCH SHOWN ON THE PRESTRESSED GIRDER DETAILS SHEET, WHICH IS THE MAXIMUM HAUNCH QUANTITY FOR WHICH THE CONTRACTOR WILL BE PAID.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP, SIDES, AND 1'-0" OF THE UNDERSIDE OF THE DECK.

ALL VOIDS BETWEEN HEAVY RIPRAP FROM THE OBSERVED WATER SURFACE ELEVATION TO THE TOP OF BERM AND INCLUDING THE HORIZONTAL SURFACE OF THE BERM SHALL BE "FILLED" USING 1 TO 3 INCH STONE, INCIDENTAL TO HEAVY RIPRAP, IN ACCORDANCE WITH THE SPECIAL PROVISION.



CROSS SECTION THRU ROADWAY

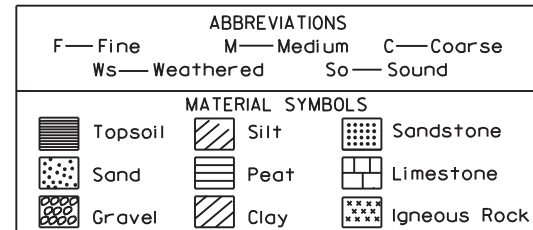
BENCH MARKS (NAVD 88)

NO.	STATION	DESCRIPTION	ELEV.
BM1	13+28.50, 29.5' RT	60D SPIKE IN PP# 13/8 25-12-25 2ND POLE EAST OF CL OF BRIDGE @ SOUTH R/W OF CTH C	871.64
BM2	11+37, 30' RT	60D SPIKE IN PP# 11/8 25-12-25 1ST POLE EAST OF CL OF BRIDGE @ SOUTH R/W OF CTH C	868.12
BM3	6+65, 29' RT	60D SPIKE IN PP# 7/9 25-12-25 2ND POLE WEST OF CL OF BRIDGE @ SOUTH R/W OF CTH C	877.87

TOTAL ESTIMATED QUANTITIES

ITEM NO.	BID ITEMS	UNIT	SUPER.	WEST ABUT.	EAST ABUT.	TOTALS
203.0600.S	REMOVING OLD STRUCTURE OVER WATERWAY WITH MINIMAL DEBRIS (STA 10+00)	LS	----	----	----	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES (B-68-132)	LS	----	----	----	1
210.0100	BACKFILL STRUCTURE	CY	----	130	130	260
502.0100	CONCRETE MASONRY BRIDGES	CY	134	45	45	224
502.3200	PROTECTIVE SURFACE TREATMENT	SY	430	----	----	430
503.0137	PRESTRESSED GIRDER TYPE 136W-INCH	LF	570	----	----	570
505.0405	BAR STEEL REINFORCEMENT HS BRIDGES	LB	----	2,130	2,130	4,260
505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	19,860	1,730	1,730	23,320
506.2605	BEARING PADS ELASTOMERIC NON-LAMINATED	EACH	----	6	6	12
506.4000	STEEL DIAPHRAGMS (B-68-132)	EACH	10	----	----	10
513.4060	RAILING TUBULAR TYPE M (B-68-132)	LS	----	----	----	1
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	----	12	12	24
550.0500	PILE POINTS	EACH	----	9	9	18
550.1100	PILING STEEL HP 10-INCH X 42 LB	LF	----	225	180	405
606.0300	RIPRAP HEAVY	CY	----	95	95	190
612.0206	PIPE UNDERDRAIN UNPERFORATED 6-INCH	LF	----	15	15	30
612.0406	PIPE UNDERDRAIN WRAPPED 6-INCH	LF	----	60	60	120
645.0120	GEOTEXTILE FABRIC TYPE HR	SY	----	145	145	290
	NON-BID ITEMS					
	FILLER	SIZE	---	---	---	1/2" & 3/4"

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-68-132			
	DRAWN BY	BRE	PLANS CK'D. KRO
CROSS SECTION & QUANTITIES		SHEET 2 OF 12	



95/6=95 Blows for 6"
Penetration
Probing taken with a
350*wt.
Falling 18" on a 2"
O.D. Point.

Probing No.
Sta.
Elevation
7 Average Blows Per Foot
Refusal 95/6

LEGEND OF BORING

The diagram illustrates a vertical boring log with the following components and labels:

- Boring No. Sta.**: Located at the top right of the log.
- Elev.**: Located at the top left of the log.
- Unconfined Strength**: Points to a box containing the value **7.7**.
- Blows Per Ft. Using 140* Wt. Falling 30"**: Points to the same box containing **7.7**.
- Wash Sample**: Points to a star symbol on the log.
- Shelby Tube — S.T.**: Points to a horizontal line on the log.
- Ground Water Elevation**: Indicated by a triangle and wavy lines.
- No Ground Water Observed Above This Elevation**: Indicated by an 'X' symbol.
- Soil Layers (from top to bottom)**:
 - Sandy Gravel
 - F.
 - Boulders or Cobbles
 - Sand
 - Silty Clay
 - So
 - Limestone

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN AND BIDDERS INFORMATION

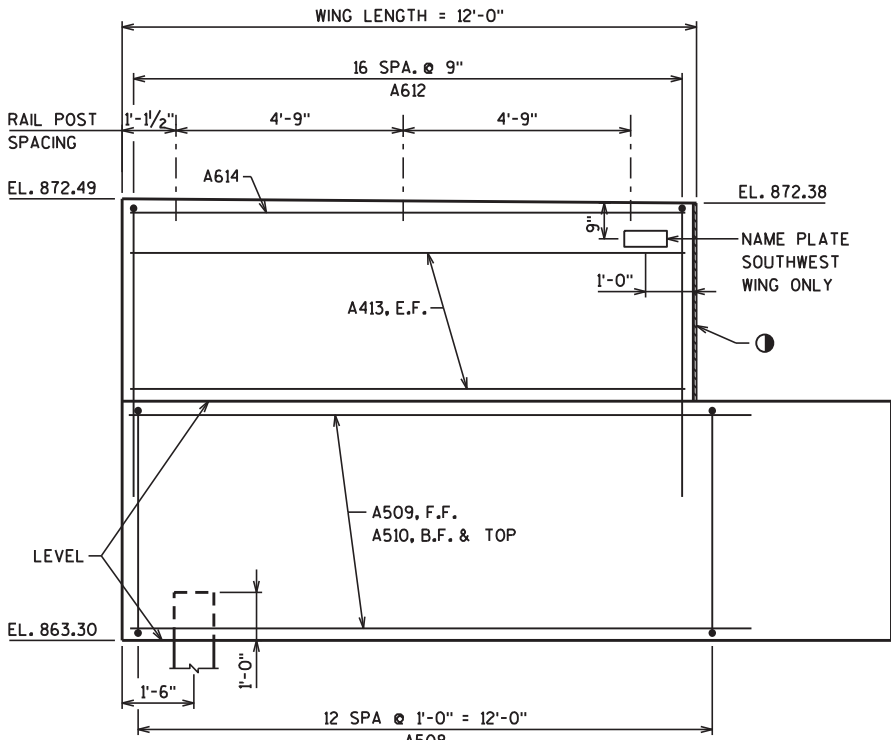
The diagram illustrates two vertical borings, B1 and B2, with their respective soil profiles and elevations. The vertical axis represents elevation in feet, ranging from 835 to 875. Boring B1 is on the right, and Boring B2 is on the left. Both borings show soil layers (SP, OL, SP-SM) and bedrock (WEATHERED BEDROCK, BEDROCK). A legend indicates that a rectangle represents a CAVE and an inverted triangle represents WATER ENCOUNTERED.

Boring	Depth (ft)	Soil Type	Notes
B1	0 - 16	SP	
B1	16 - 18	SP-SM	
B1	18 - 26	SP-SM	
B1	26 - 50/3"	SP	
B1	50/3" - 845.10	BEDROCK	END OF BORING B1 ELEV. 845.10
B2	0 - 14	SP	
B2	14 - 17	SP	
B2	17 - 19	OL	
B2	19 - 21	OL	
B2	21 - 23	SP	
B2	23 - 25	WEATHERED BEDROCK	
B2	25 - 840.1	BEDROCK	END OF BORING B2 ELEV. 840.1

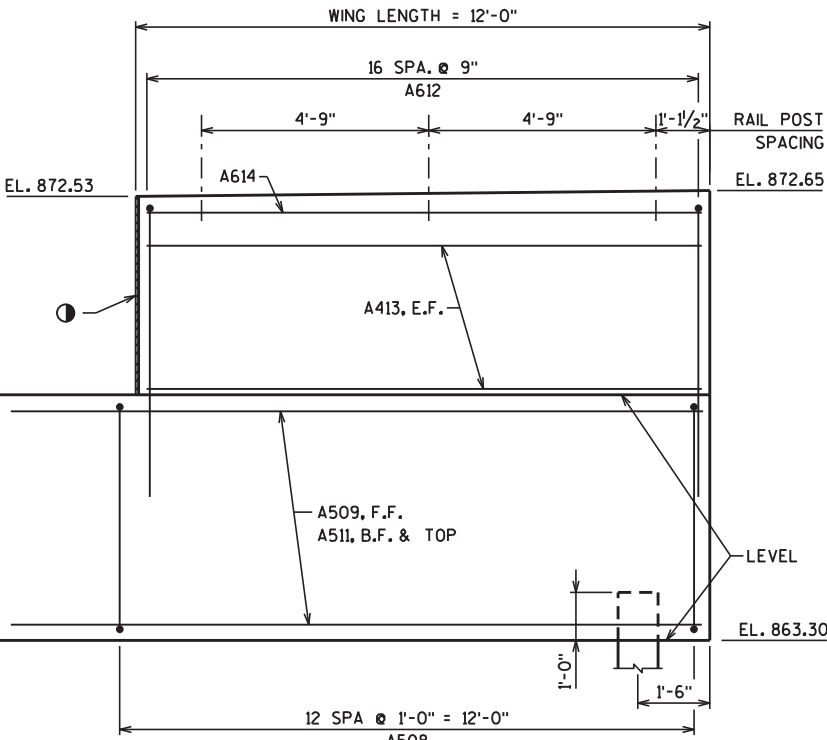
LEGEND
 □ CAVE
 ▽ WATER ENCOUNTERED

BILL OF BARS

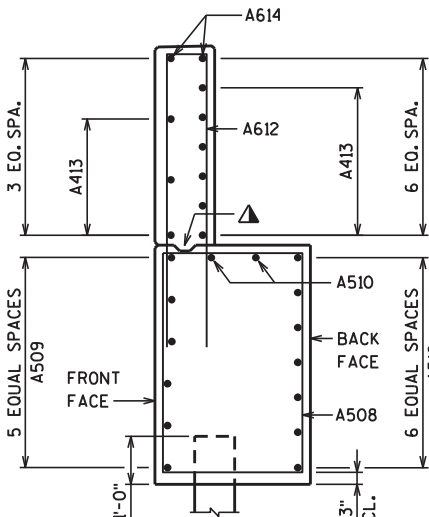
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	LOCATION
A401		7	28'-0"	X	BODY - ONE PER PILE
A402		14	2'-3"		BODY - TWO PER PILE
A503		50	14'-11"	X	BODY - STIRRUPS
A604		11	39'-11"		BODY - HORIZONTAL
A705		6	38'-8"		BODY - HORIZONTAL B.F.
A406		10	5'-0"		BODY - HORIZONTAL TOP
A407		15	3'-7"	X	BODY - VERTICAL, TOP
A508	X	26	15'-7"	X	WINGS - STIRRUPS
A509	X	12	14'-0"		WINGS - HORIZONTAL, F.F.
A510	X	9	12'-9"		WINGS - HORIZONTAL, B.F. & TOP, W1
A511	X	9	14'-5"		WINGS - HORIZONTAL, B.F. & TOP, W2
A612	X	34	13'-0"	X	WINGS - VERTICAL
A413	X	18	11'-8"		WINGS - HORIZONTAL
A614	X	4	11'-8"		WINGS - HORIZONTAL, TOP



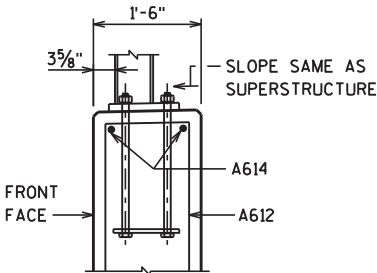
WING 1 ELEVATION



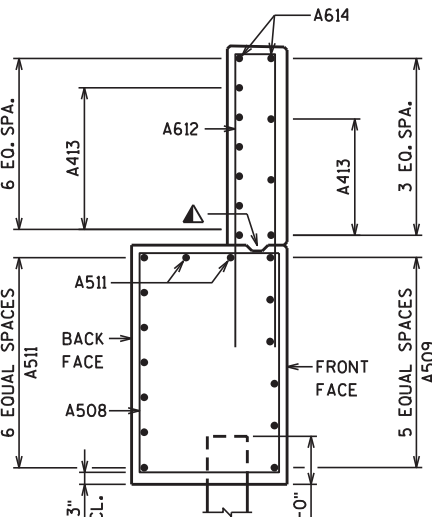
WING 2 ELEVATION



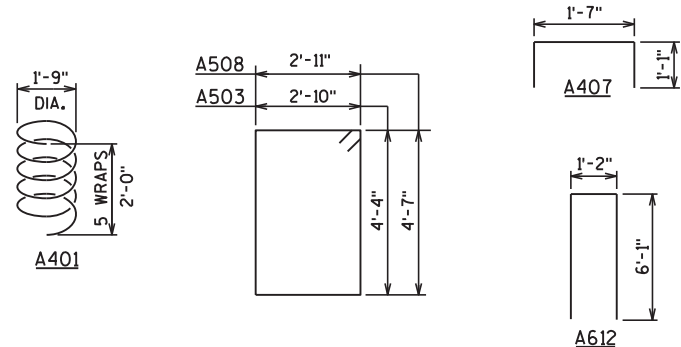
WING 1 SECTION



TYPE 'M' RAIL AT TOP OF WING



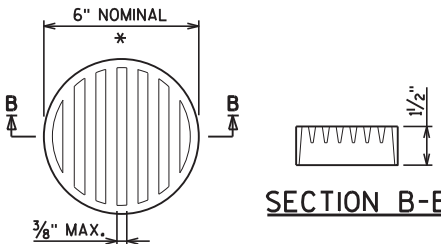
WING 2 SECTION



BAR BENDING DIAGRAMS

NOTES:

- OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2" X 6". (18" R.M.W. @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED.)
- 1/2" FILLER, SEALER (EXTEND TO TOP OF WING)



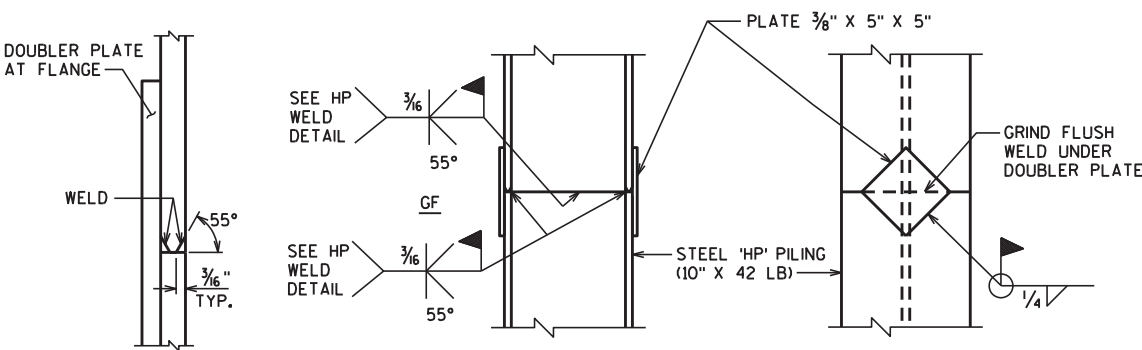
SECTION B-B

RODENT SCREEN DETAIL

* DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING. ORIENT SO SLOTS ARE VERTICAL.

THE RODENT SCREEN, PIPE COUPLING AND SCREWS SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "PIPE UNDERDRAIN WRAPPED 6-INCH".

THE RODENT SCREEN SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SCREEN TO THE EXPOSED END OF THE PIPE UNDERDRAIN. THE SCREEN SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH SHEET METAL SCREWS.



HP WELD DETAIL
FLANGE SHOWN, WEB SIMILAR

STEEL 'HP' SHAPES
STEEL 'HP' PILE MATERIAL SHALL BE A.S.T.M. DESIGNATION A36.

① 1/2" FILLER INCLUDED IN WING LENGTH, SEAL ALL EXPOSED HORIZONTAL AND VERTICAL SURFACES OF 1/2" FILLER WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. (1" DEEP AND HOLD 1/8" BELOW SURFACE OF CONCRETE.)

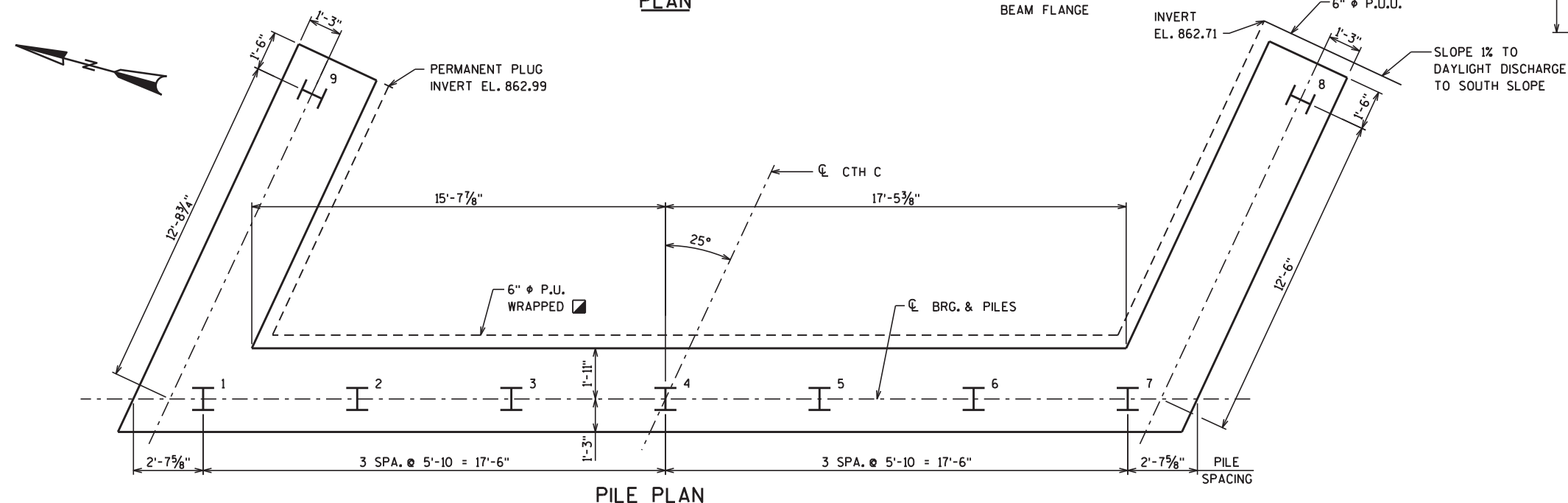
△ STEEL TROWEL TOP SURFACE OF ABUTMENT. PLACE MULTIPLE LAYERS OF POLYETHYLENE SHEETS OVER ENTIRE ABUTMENT TOP BEFORE PLACING BEARING PADS. TOTAL THICKNESS OF SHEETS SHALL BE AT LEAST 0.03".

ABUTMENTS TO BE SUPPORTED ON HP 10 X 42 PILING DRIVEN TO A
REQUIRED DRIVING RESISTANCE OF 180 TONS PER PILE. ESTIMATED
LENGTH = 20' AT THE EAST ABUTMENT.

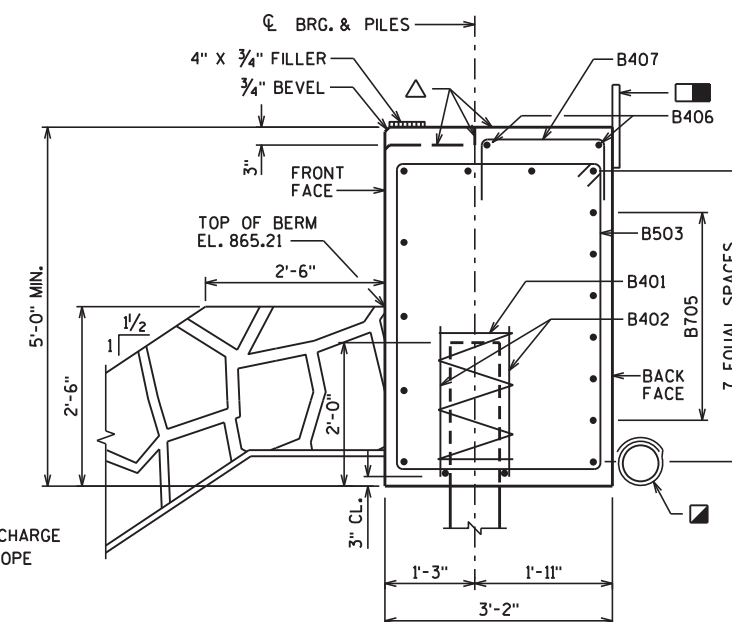
(X) DENOTES WING NUMBER.

[illegible]

PLAN

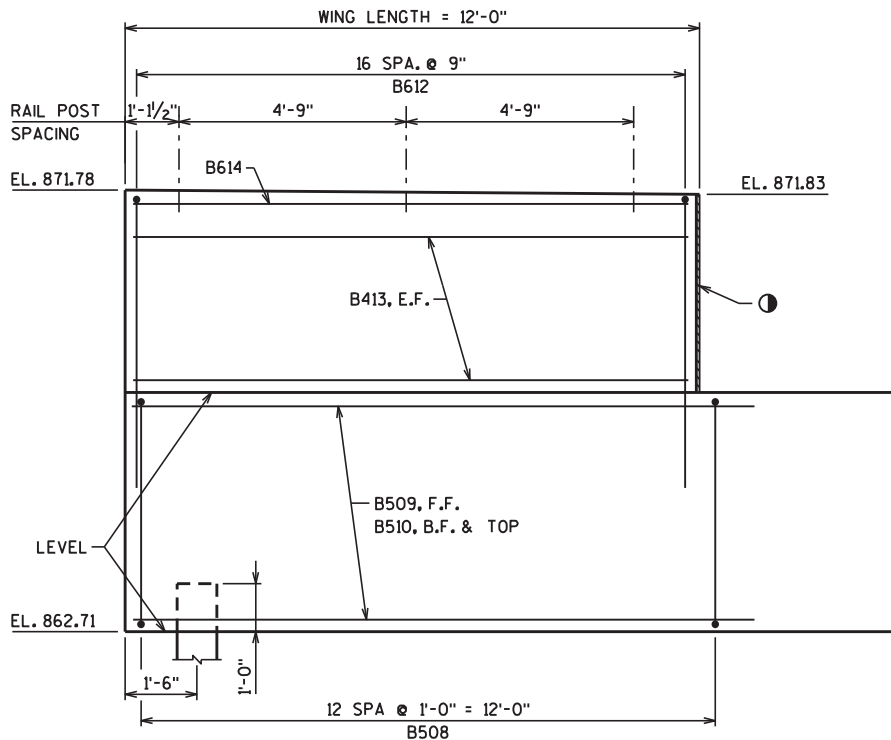


PILE PLAN

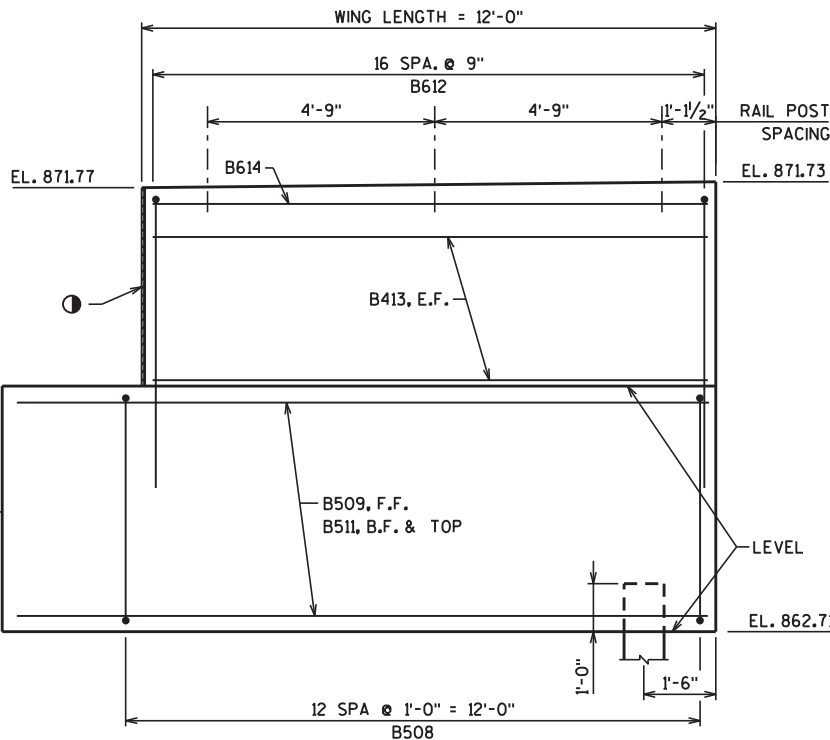


HORIZ. BARS NOT OTHERWISE
IDENTIFIED ARE B604 BARS

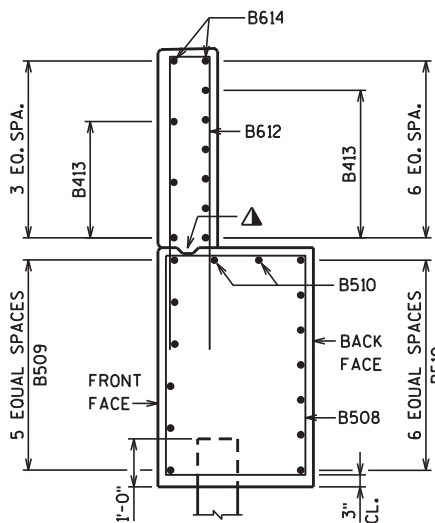
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-68-132			
DRAWN BY		BRE	PLANS CK'D. JAW
EAST ABUTMENT		SHEET 6 OF 12	



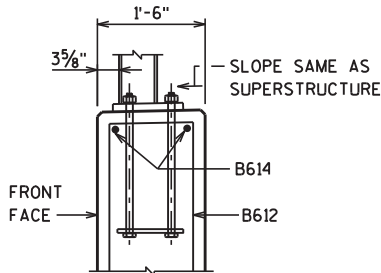
WING 3 ELEVATION



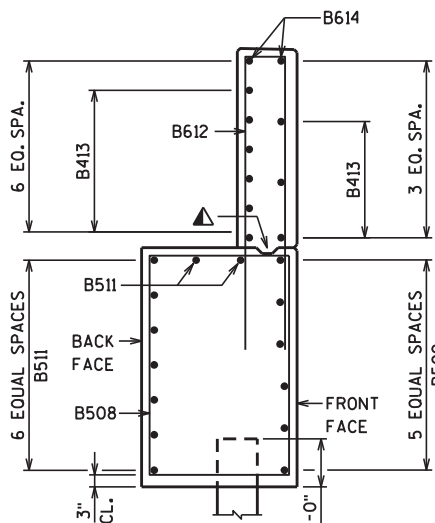
WING 4 ELEVATION



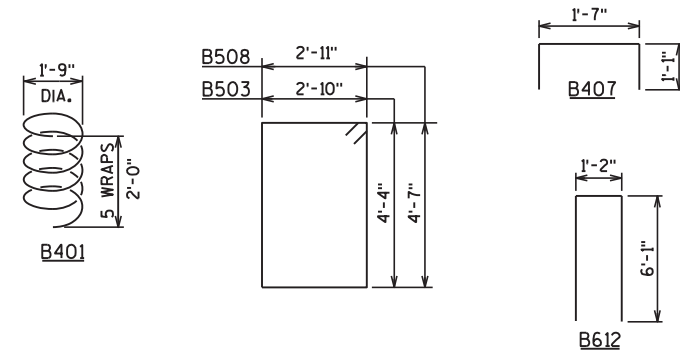
WING 3 SECTION



TYPE 'M' RAIL AT TOP OF WING



WING 4 SECTION

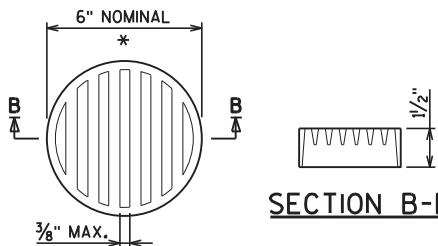


BAR BENDING DIAGRAMS

NOTES:

▲ OPTIONAL CONST. JOINT: KEYWAY FORMED BY BEVELED 2" X 6". (18" R.M.W. @ B.F. & 3/4" "V" GROOVE @ F.F. IF JOINT IS USED.)

● 1/2" FILLER, SEALER (EXTEND TO TOP OF WING)

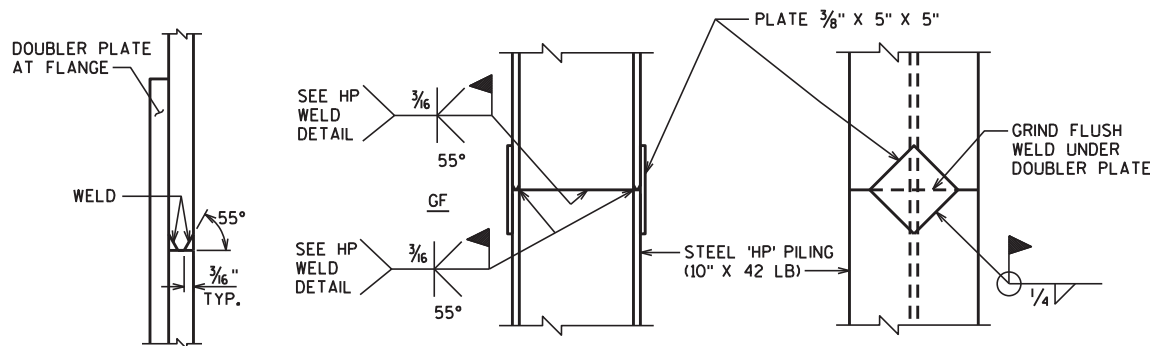


RODENT SCREEN DETAIL

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FLANGE SHOWN, WEB SIMILAR

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NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-68-132			
DRAWN BY		BRE	PLANS CK'D. JAW
EAST ABUTMENT DETAILS		SHEET 7 OF 12	

GIRDER NOTES

TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY FOR BONDING TO THE SLAB, EXCEPT THE OUTSIDE 8" OF GIRDER, WHICH SHALL RECEIVE A SMOOTH FINISH. AN APPROVED CONCRETE SEALER SHALL BE APPLIED TO ALL SMOOTH SURFACES INCLUDING THE OUTSIDE 8" OF THE TOP FLANGE.

DO NOT APPLY CONCRETE SEALER TO SURFACES RECEIVING APPLICATION OF CONCRETE STAINING.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS.

STRANDS SHALL BE FLUSH WITH THE END OF GIRDER. FOR GIRDER ENDS EMBEDDED COMPLETELY IN CONCRETE, ENDS OF STRANDS SHALL BE COATED WITH NON-BITUMINOUS JOINT SEALER. FOR GIRDER ENDS THAT ARE FINALLY EXPOSED, COAT THE GIRDER ENDS, EXPOSED STRAND ENDS AND ALL NON-BONDING SURFACES WITHIN 2 FEET OF THE GIRDER ENDS WITH A NON-PIGMENTED EPOXY CONFORMING TO AASHTO M-235 TYPE III, CLASS B OR C. THE EPOXY SHALL BE APPLIED AT LEAST 3 DAYS AFTER MOIST CURING HAS CEASED AND PRIOR TO APPLICATION OF THE SEALER.

ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT. IF THE FABRICATOR WANTS TO BUILD A BAR STEEL CAGE BY WELDING LONGITUDINAL REINFORCEMENT TO THE #4 STIRRUPS, ONE OPTION IS AVAILABLE:

USE ASTM A706, GRADE 60 REINFORCEMENT AND THE STIRRUP SPACING AS SHOWN ON THE PLANS.

AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) ASTM A497 MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION.

PRESTRESSING STRANDS SHALL BE 0.6" DIA.-7 WIRE LOW-RELAXATION STRANDS WITH AN ULTIMATE STRENGTH OF 270,000 psi.

FOR DIAPHRAGM INSERT & CONNECTION DETAILS SEE "STEEL DIAPHRAGM" SHEET.

SIDE VIEW & TYP. SECTION IN SPAN

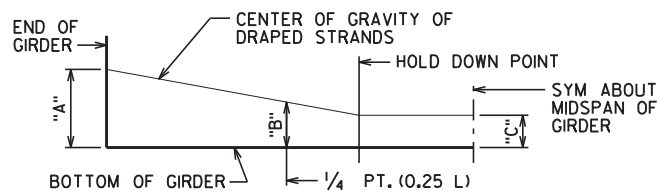
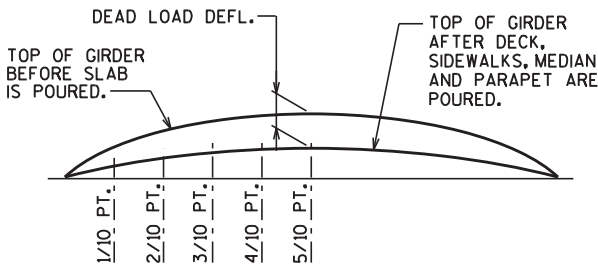
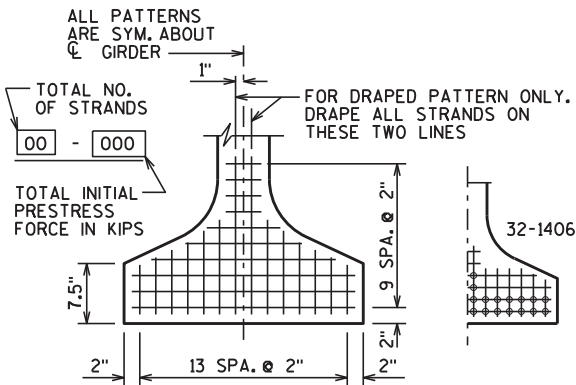
(A) DETAIL TYP. AT EACH END

(B) 6 #4 BARS, FULL LENGTH, MIN. LAP = 1'-11"

*THE THEORETICAL INITIAL CAMBER VALUE AT THE TIME OF STRAND RELEASE AT MIDSPAN MULTIPLIED BY A FACTOR OF 1.4 TO ACCOUNT FOR CAMBER GROWTH FROM THE TIME OF STRAND RELEASE TO JOBSITE PLACEMENT.

SPAN	CAMBER (IN.) *
1	3.7

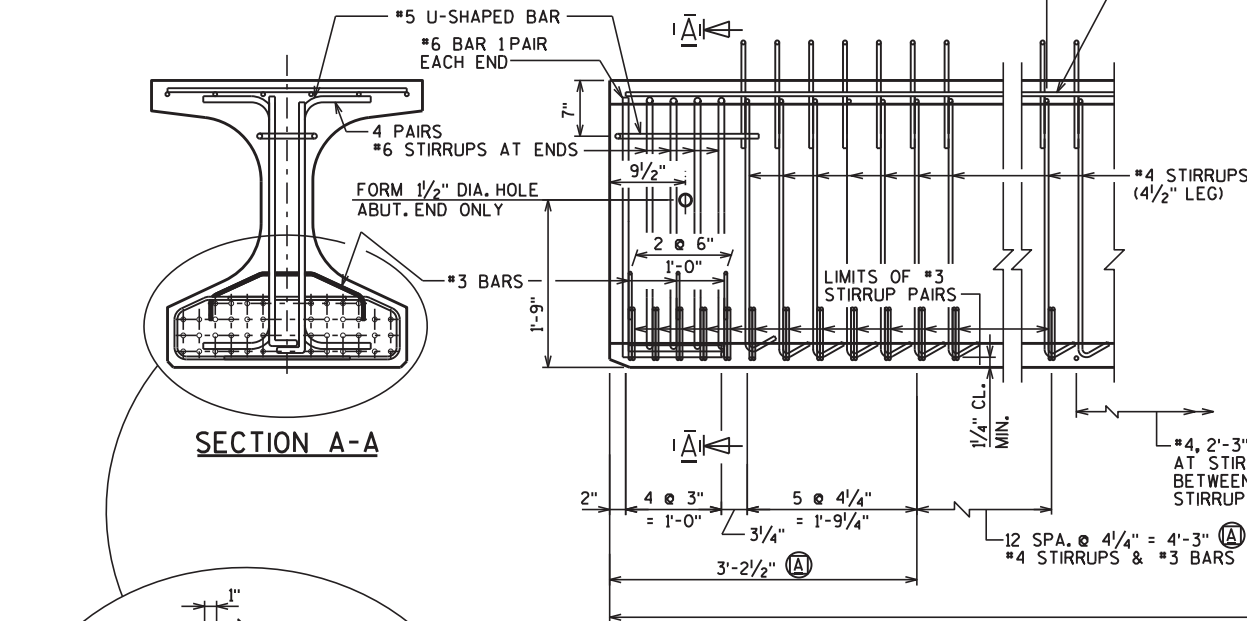
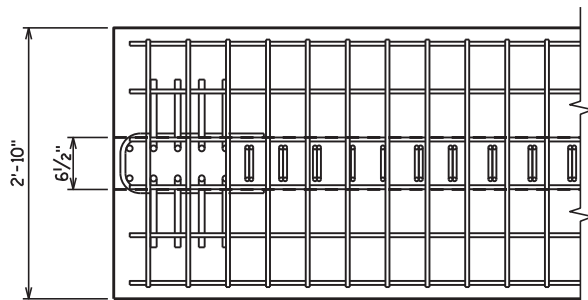
THESE VALUES ARE NOT TO BE USED IN DETERMINING 'T'. USE ACTUAL GIRDER SHOTS. THESE VALUES ARE FOR INFORMATIONAL PURPOSES ONLY.

**DRAPED STRAND PROFILE****DEAD LOAD DEFLECTION DIAGRAM****BOTTOM FLANGE****TYP. STRAND PATTERN**

* MINIMUM CYLINDER STRENGTH OF CONCRETE @ TIME OF TRANSFER OF PRESTRESS FORCE.

GIRDER DATA

GIRDER DATA																								
SPAN	GIRDER	GIRDER LENGTH "L"	DEAD LOAD DEFL. (IN.)									CONC. STRGTH. f'c (P.S.I.)	"P" 1/3 IST OF GIRDER	"P" MID 1/3 OF GIRDER	"P" END 1/3 OF GIRDER	DIA. OF STRAND (IN.)	DRAPED PATTERN					UNDRAPED PATTERN		
			1/10	2/10	3/10	4/10	5/10	6/10	7/10	8/10	9/10						TOTAL NO. OF STRANDS	f'ci (P.S.I.) *	(IN.)				TOTAL NO. OF STRANDS	f'ci (P.S.I.) *
																			"A"	"B" MIN.	"B" MAX.	"C"		
1	ALL	95.0'	0.6	1.2	1.7	2.0	2.1	2.0	1.7	1.2	0.6	8,000	8"	7"	8"	0.6	32	6,800	31	11 1/2"	14 1/2"	5	---	---

SECTION A-A**TOP FLANGE**

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-68-132			
DRAWN BY		BRE	PLANS CKD. KRO
36W" PRESTRESSED GIRDER DETAILS		SHEET 8 OF 12	

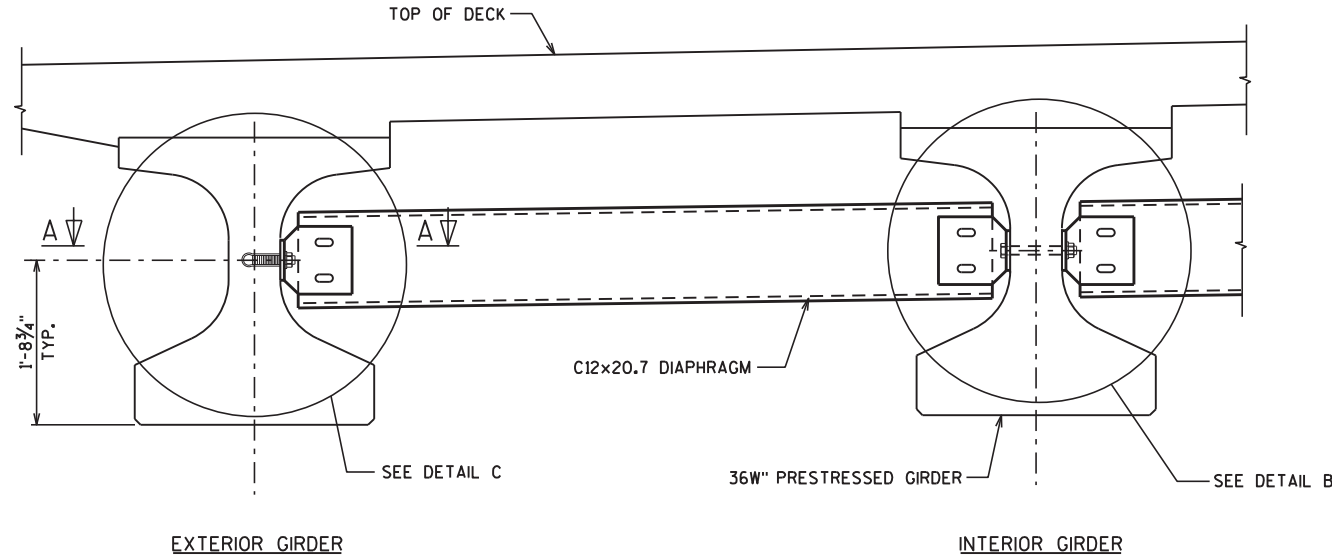
NOTES

ALL DIAPHRAGM MATERIAL NOT EMBEDDED IN THE CONCRETE GIRDER SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "STEEL DIAPHRAGMS B-68-132", EACH.

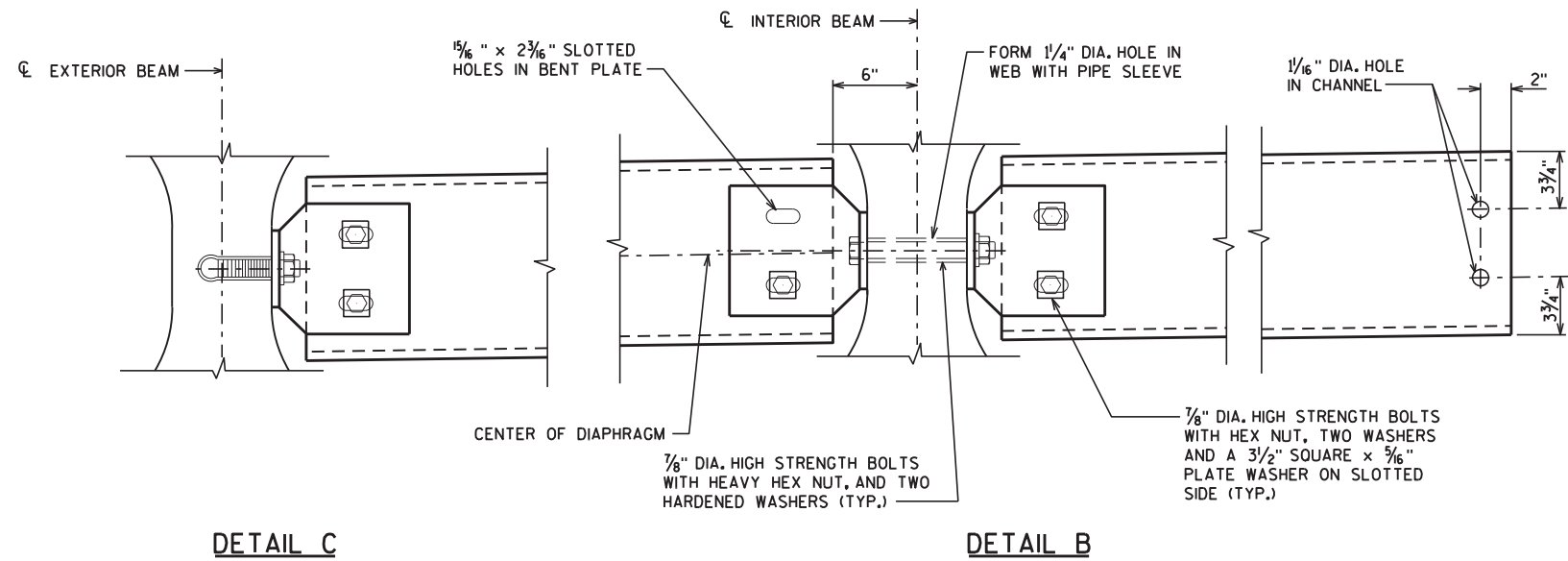
EACH DIAPHRAGM BETWEEN GIRDERS SHALL CONSTITUTE ONE UNIT.

ALL DIAPHRAGM STRUCTURAL STEEL SHALL BE ASTM A709 GRADE 36. ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE 1.

ALL DIAPHRAGM STRUCTURAL STEEL SHOWN SHALL BE HOT-DIPPED GALVANIZED. ALL BOLTS, NUTS AND WASHERS SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C. GALVANIZED NUTS SHALL BE TAPPED OVERSIZE IN ACCORDANCE WITH THE REQUIREMENTS OF ASTM A563 AND SHALL MEET THE REQUIREMENTS OF SUPPLEMENTARY REQUIREMENT S1 OF ASTM A563, LUBRICANT AND TEST FOR COATED NUTS.

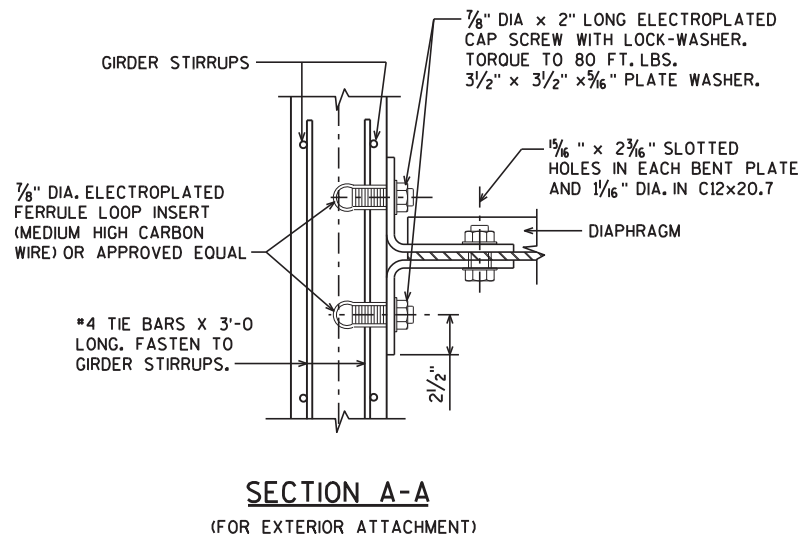


PART TRANSVERSE SECTION AT DIAPHRAGM

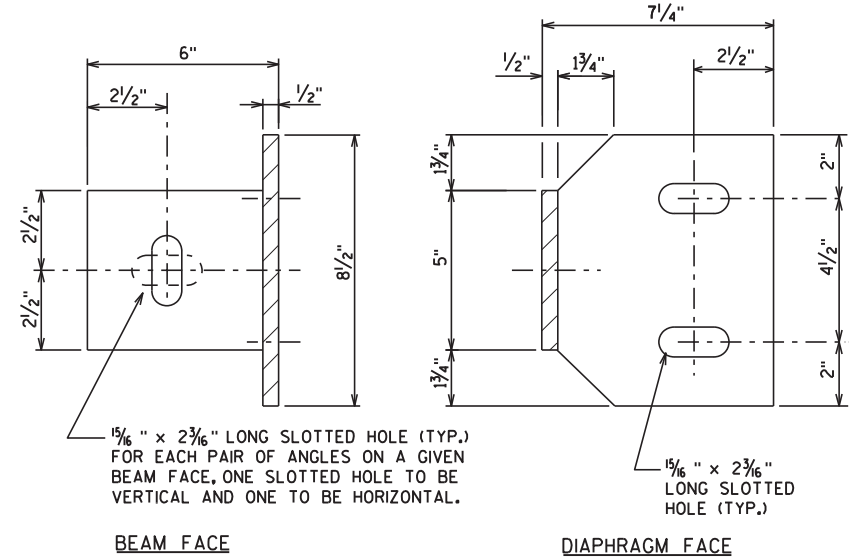


DETAIL C

DETAIL B

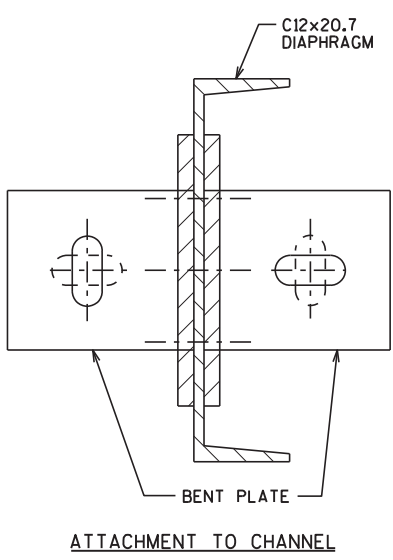


SECTION A-A
(FOR EXTERIOR ATTACHMENT)

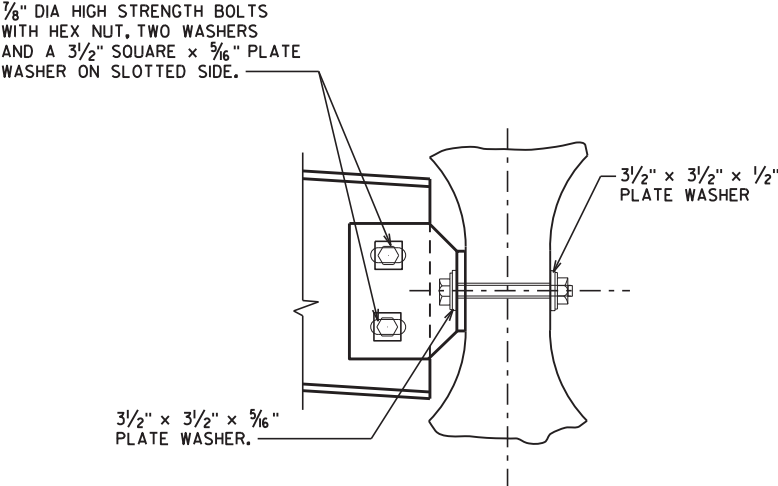


BEAM FACE

DIAPHRAGM FACE

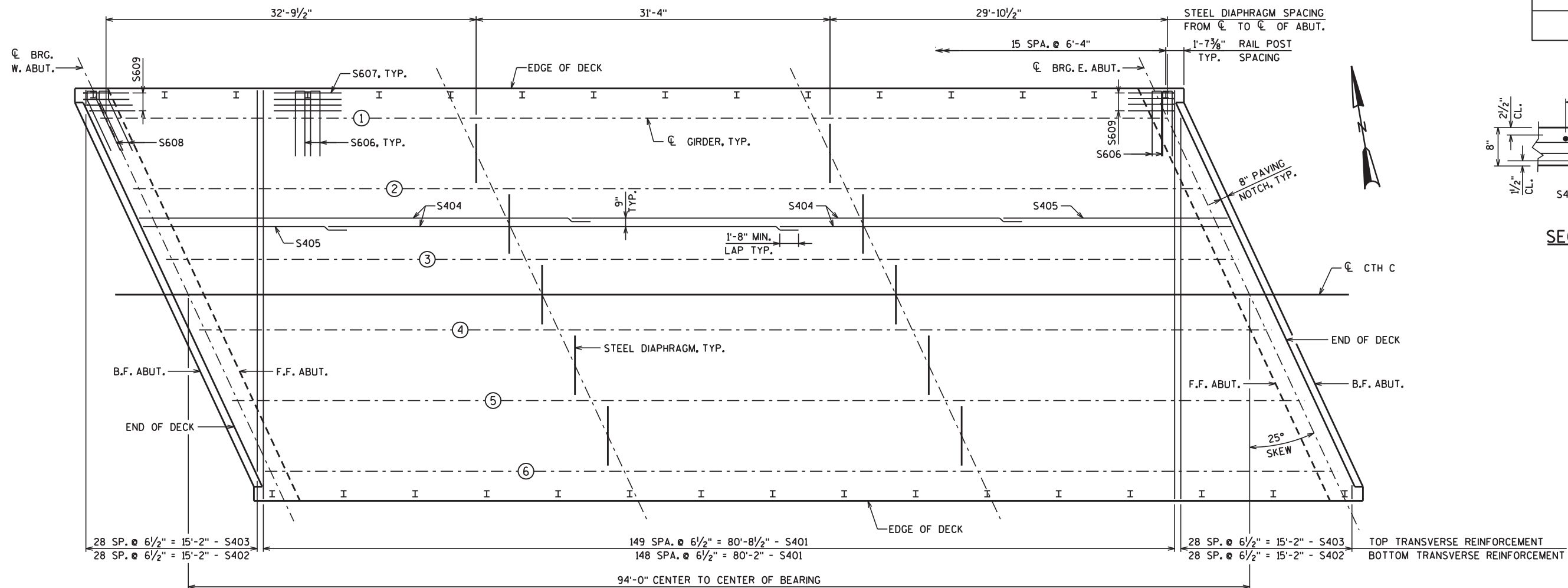


ATTACHMENT TO CHANNEL

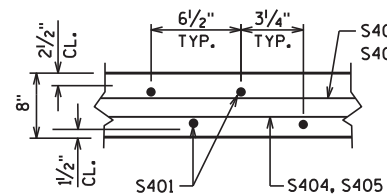


SECTION AT INTERIOR GIRDERS THRU
DIAPHRAGM FOR SKEW ANGLES > 10°

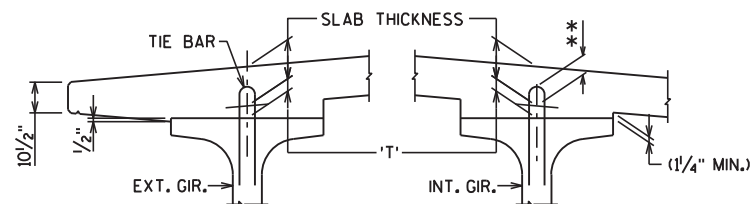
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-68-132			
	DRAWN BY	BRE	PLANS CK'D. KRO
STEEL DIAPHRAGMS		SHEET 9 OF 12	



SUPERSTRUCTURE PLAN



SECTION S-S



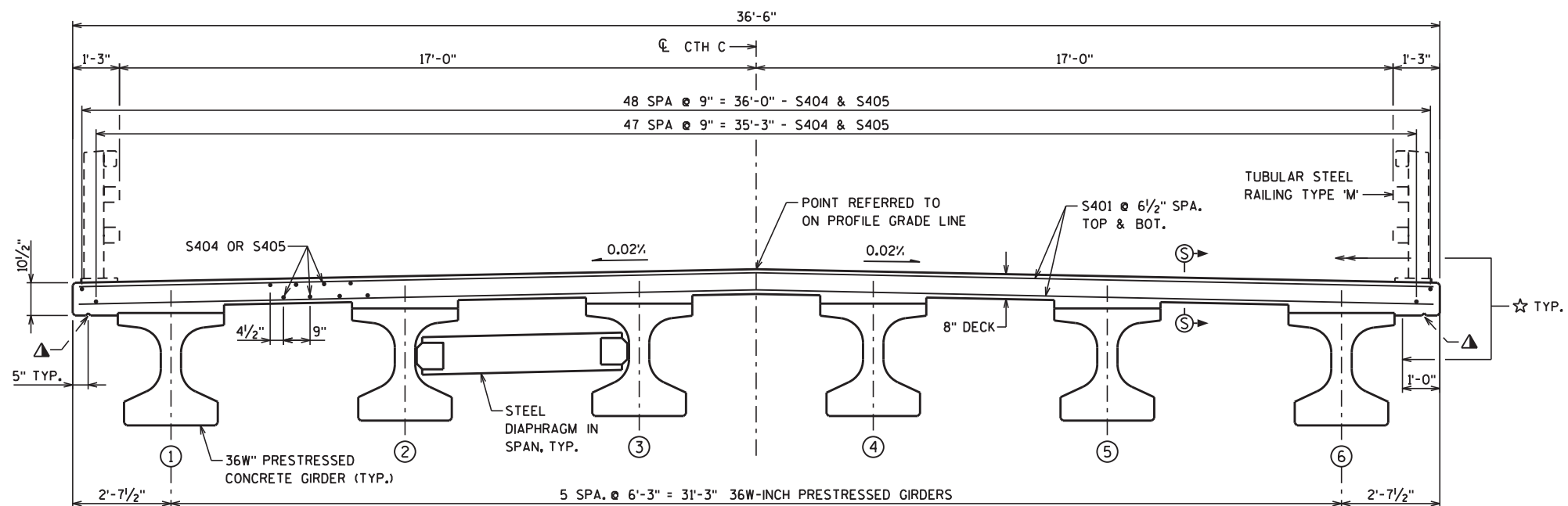
SLAB HAUNCH DETAIL

IF 1/4" MINIMUM HAUNCH HEIGHT AT EDGE OF GIRDER CANNOT BE MAINTAINED, THE GRADE LINE MAY BE REVISED BY THE ENGINEER AT THE OPTION OF THE CONTRACTOR. THE PLAN SLAB THICKNESS SHALL BE HELD. NOTIFY THE STRUCTURES SECTION IF THE GRADE LINE IS RAISED FROM THE PLAN PROFILE BY MORE THAN 1/2" OR, ** IF 3" MINIMUM DECK EMBEDMENT OF TIE BAR CANNOT BE OBTAINED.

TO DETERMINE 'T', ELEV. OF TOP OF GIR'S. AT CL OF SUBSTRUCTURE UNITS & AT 1/10 POINTS OF EACH SPAN SHALL BE TAKEN, THEN FOLLOW THIS PROCESS:

$$\begin{aligned} & \text{TOP OF DECK ELEV. AT FINAL GRADE} \\ & - \text{TOP OF GIRDER ELEVATION} \\ & + \text{DEAD LOAD DEFLECTION} \\ & - \text{SLAB THICKNESS} \\ & = \text{HAUNCH HEIGHT 'T'} \end{aligned}$$

NOTE: AN AVERAGE HAUNCH ('T') OF 3 1/2" WAS USED IN THE QUANTITY "CONCRETE MASONRY BRIDGES".



CROSS SECTION THRU ROADWAY

▲ 3/4" V-GROOVE. EXTEND V-GROOVE TO 3" FROM FRONT FACE OF ABUTMENT DIAPHRAGM.

☆ APPLY PROTECTIVE SURFACE TREATMENT.

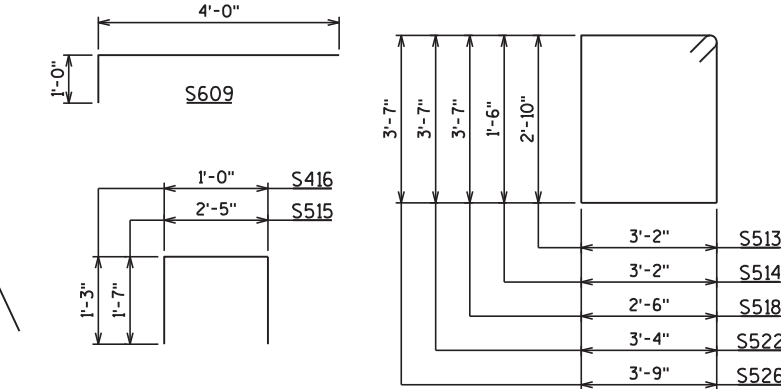
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-68-132			
DRAWN BY		BRE	PLANS CK'D. JAW
SUPERSTRUCTURE		SHEET 10 OF 12	

BILL OF BARS

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	SERIES	LOCATION
S401	X	299	36'-2"			TRANS. TOP & BOT.
S402	X	58	18'-1"		△	TRANS. BOTTOM AT END OF SLAB
S403	X	58	17'-6"		△	TRANS. TOP AT END OF SLAB
S404	X	194	40'-0"			LONG. TOP & BOT.
S405	X	97	19'-10"			LONG. TOP & BOT.
S606	X	60	12'-0"	X		AT RAIL POST
S607	X	112	6'-0"			AT RAIL POST
S608	X	4	12'-0"	X		AT RAIL POST
S609	X	16	4'-10"	X		AT RAIL POST
S610	X	10	39'-11"			DIAPH. HORIZONTAL B.F.
S611	X	20	3'-5"			DIAPH. HORIZONTAL F.F.
S612	X	10	5'-11"			DIAPH. HORIZONTAL F.F.
S513	X	50	12'-7"	X		DIAPH. VERTICAL
S514	X	24	9'-11"	X		DIAPH. VERTICAL
S515	X	50	5'-4"	X		DIAPH. VERTICAL, TOP
S416	X	40	3'-4"	X		DIAPH. VERTICAL
S417	X	20	2'-5"			DIAPH. HORIZONTAL
S518	X	4	12'-9"	X		DIAPH. ENDS VERTICAL, N.W. & S.E.
S619	X	2	6'-8"	X		DIAPH. ENDS HORIZ., N.W. & S.E.
S620	X	4	7'-11"	X		DIAPH. ENDS HORIZ., N.W. & S.E.
S521	X	24	6'-0"			DIAPH. HORIZONTAL
S522	X	2	14'-5"	X		DIAPH. ENDS VERTICAL, S.W. & N.E.
S623	X	4	7'-7"	X		DIAPH. ENDS HORIZ., S.W. & N.E.
S624	X	2	6'-7"	X		DIAPH. ENDS HORIZ., S.W. & N.E.
S425	X	8	3'-4"			DIAPH. ENDS VERTICAL
S526	X	2	15'-3"	X		DIAPH. ENDS VERTICAL, S.W. & N.E.

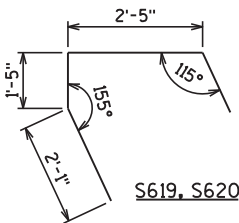
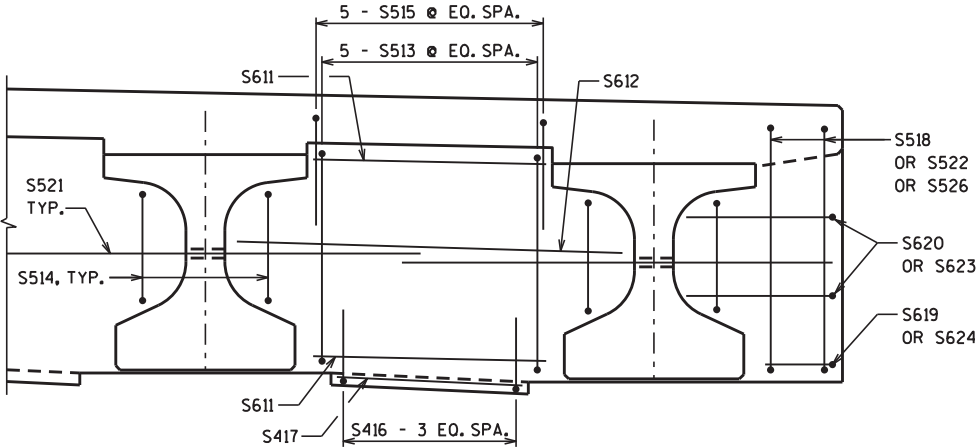
BAR SERIES

BAR NO.	NO. REQ'D.	LENGTH
S402	2 SERIES OF 29	1'-10" TO 34'-4"
S403	2 SERIES OF 29	1'-3" TO 33'-9"

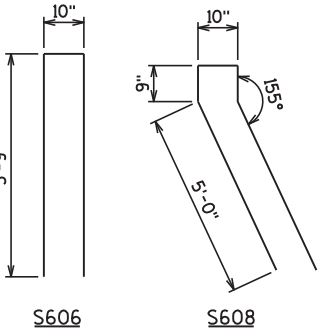


BAR BEND DIAGRAMS

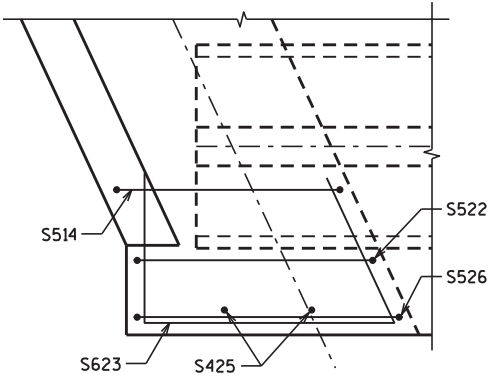
DIAPHRAGM DETAILS AT ABUTMENT



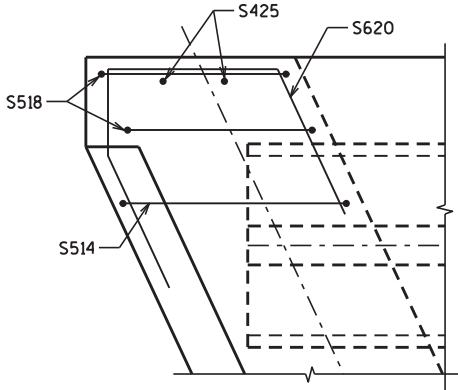
S623, S624



DIAPHRAGM CORNER S.W. & N.E. DETAILS



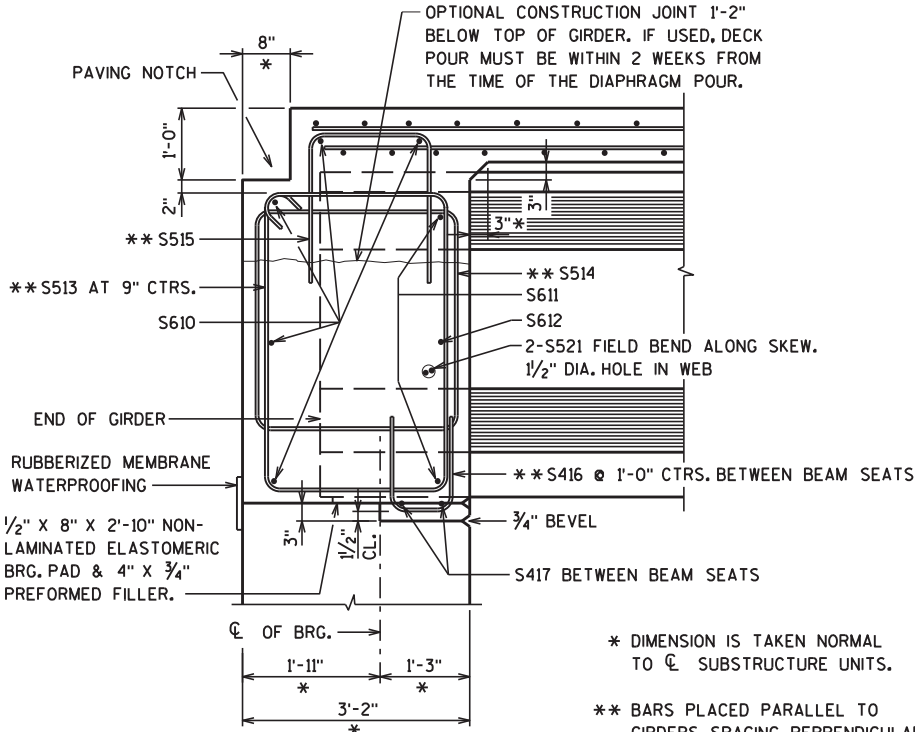
DIAPHRAGM CORNER N.W. & S.E. DETAILS



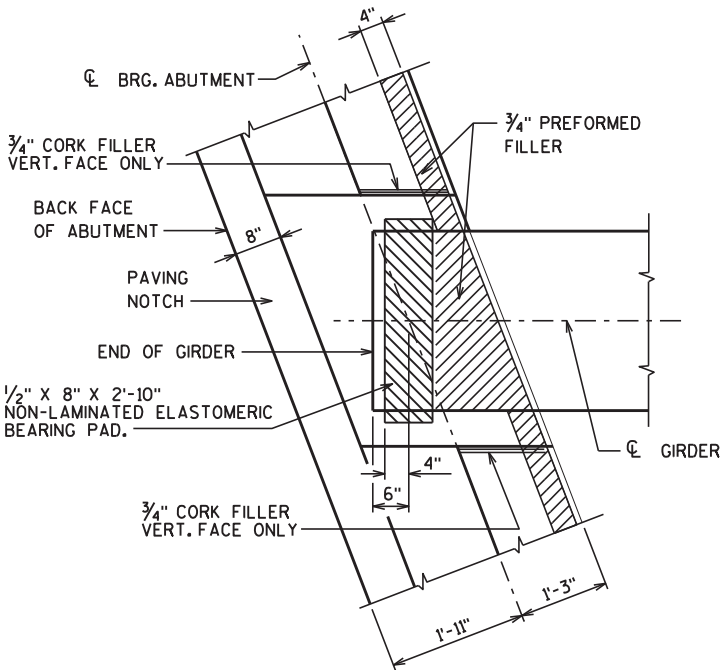
TOP OF DECK ELEVATIONS

LOCATION	W.ABUT.	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	E. ABUT.
N. EDGE	872.51	872.42	872.34	872.26	872.19	872.12	872.05	871.99	871.94	871.89	871.84
GIRDER 1	872.55	872.47	872.38	872.30	872.23	872.16	872.10	872.04	871.98	871.93	871.89
GIRDER 2	872.65	872.56	872.48	872.41	872.33	872.27	872.20	872.14	872.09	872.04	872.00
GIRDER 3	872.75	872.66	872.58	872.51	872.44	872.37	872.31	872.25	872.20	872.15	872.11
GIRDER 4	872.72	872.64	872.56	872.48	872.42	872.35	872.29	872.24	872.19	872.14	872.10
GIRDER 5	872.57	872.49	872.41	872.34	872.27	872.21	872.15	872.10	872.05	872.00	871.96
GIRDER 6	872.42	872.34	872.26	872.19	872.12	872.06	872.01	871.95	871.91	871.87	871.83
S. EDGE	872.36	872.28	872.20	872.13	872.06	872.00	871.95	871.90	871.85	871.81	871.77

PART LONGIT. SECTION



BEARING PAD DETAIL



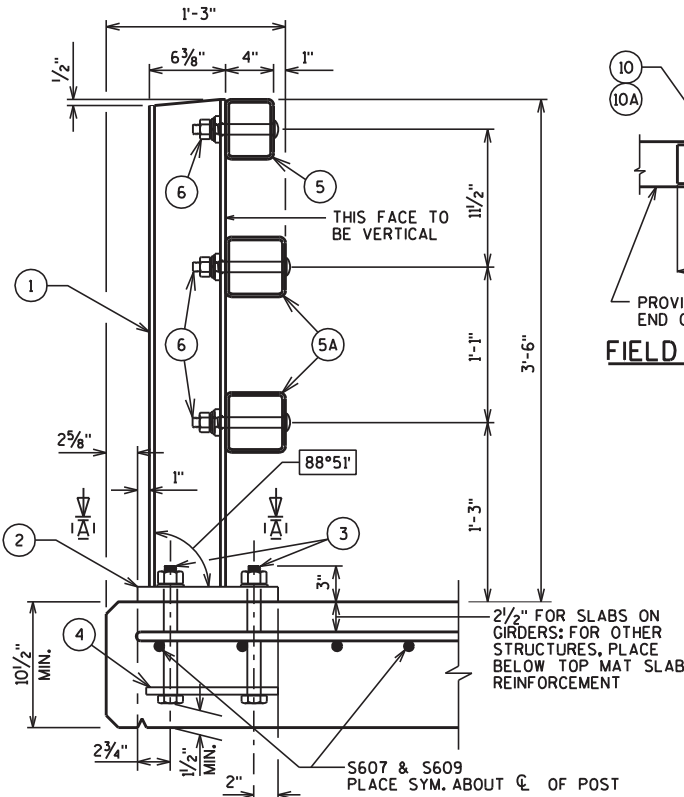
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-68-132			
DRAWN BY		BRE	PLANS CK'D. KRO
SUPERSTRUCTURE DETAILS		SHEET 11 OF 12	

LEGEND

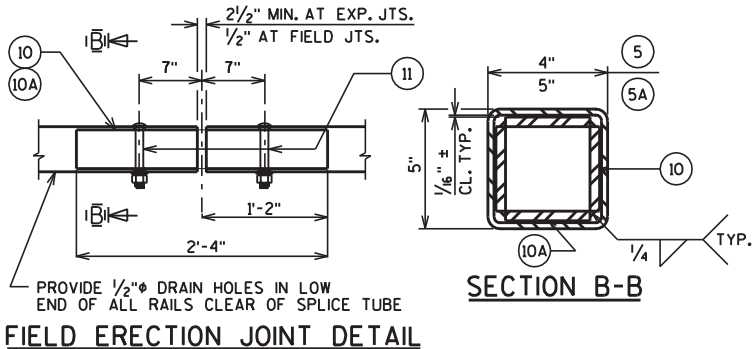
- ① W6 x 25 WITH 1/8" x 1/2" HORIZONTAL SLOTS ON EACH SIDE OF POST FOR BOLT NO. 6. CUT BOTTOM OF POST TO MATCH CROSS SLOPE OF ROADWAY. PLACE POST VERTICAL. PLACE POSTS NORMAL TO GRADE LINE.
- ② PLATE 1/4" x 11 3/4" x 1'-8" WITH 1 5/8" x 1 5/8" SLOTTED HOLES FOR ANCHOR BOLTS NO. 3. WELD TO NO. 1 AS SHOWN. SLOTS PARALLEL TO SHORT SIDE OF PLATE
- ③ ASTM A449 - 1/8" DIA. ANCHOR BOLTS WITH NUT AND HARDENED WASHER (ALL GALVANIZED), 5 REQ'D. PER POST. THREAD 3" AND PLACE NORMAL TO PLATE NO. 2. CHAMFER TOP OF BOLTS BEFORE THREADING. USE 1'-9" LONG IN ABUTMENT WINGS. AT POSTS ON CONCRETE SLAB SUPERSTRUCTURES WHERE THE SLAB THICKNESS IS > 16" USE 1'-3" LONG. USE 10 3/4" LONG AT ALL OTHER LOCATIONS. (AN EQUIVALENT THREADED ROD WITH NUTS AND HARDENED WASHERS MAY BE SUBSTITUTED FOR ANCHOR BOLTS IN WINGS IF REQ'D. FOR CONSTRUCTIBILITY.)
- ④ 5/8" x 11" x 1'-8" ANCHOR PLATE (GALVANIZED) WITH 1 5/8" DIA. HOLES FOR ANCHOR BOLTS NO. 3
- ⑤ TS 5 x 4 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑤A TS 5 x 5 x 0.25 STRUCTURAL TUBING. ATTACH TO NO. 1 WITH NO. 6.
- ⑥ 7/8" DIA. A325 SLOTTED ROUND HEAD BOLT WITH NUT, 3/8" x 1 5/8" x 1 5/8" WASHER, AND LOCK WASHER (2 REQ'D. AT EACH RAIL TO POST LOCATION).
- ⑦ 1/2" THK. BACK-UP PLATE WITH 2 - 7/8" x 1/2" THREADED SHOP WELDED STUDS (ITEM 12). BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑧ 1" DIA. HOLES IN PLATE NO. 7 & TUBES NO. 5A FOR 7/8" DIA. A325 BOLTS WITH HEX NUTS AND WASHERS. 6 HOLES IN TUBES AND PLATE NO. 7.
- ⑨ SPLICE SLEEVE FABRICATED FROM 1/4" PLATE. PROVIDE "SLIDING FIT".
- ⑩ 3/8" x 3 5/8" x 2'-4" PLATE. 2 PER RAIL. USED IN NO. 5 & 5A.
- ⑩A 3/8" x 2 5/8" x 2'-4" PLATE USED IN NO. 5, 3/8" x 3 5/8" x 2'-4" PLATE USED IN NO. 5A. 2 PER RAIL.
- ⑪ 7/8" φ A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. USE 1 5/8" x 1/4" LONGIT. SLOTTED HOLES AT FIELD JOINTS AND 1 5/8" x 2 1/4" MIN. LONGIT. SLOTTED HOLES AT EXP. JOINTS IN PLATE NO. 10A.
- ⑫ 7/8" DIA. x 1 1/2" LONG THREADED SHOP WELDED STUDS (2 REQ'D.).
- ⑬ 3/8" x 8" x 1'-6" PLATE. BOLT TO RAIL AS SHOWN IN DETAIL. REQUIRED AT THRIE BEAM GUARD RAIL ATTACHMENTS ONLY. PLACE SYMMETRICALLY ABOUT TUBES NO. 5A.
- ⑭ 7/8" DIA. x 2" LONG A325 HEX BOLT WITH NUT AND WASHER.
- ⑮ 1" φ HOLES IN TUBES NO. 5A FOR 7/8" DIA. A325 ROUND HEAD BOLT WITH NUT, WASHER, AND LOCK WASHER. 4 HOLES IN TUBES.

GENERAL NOTES

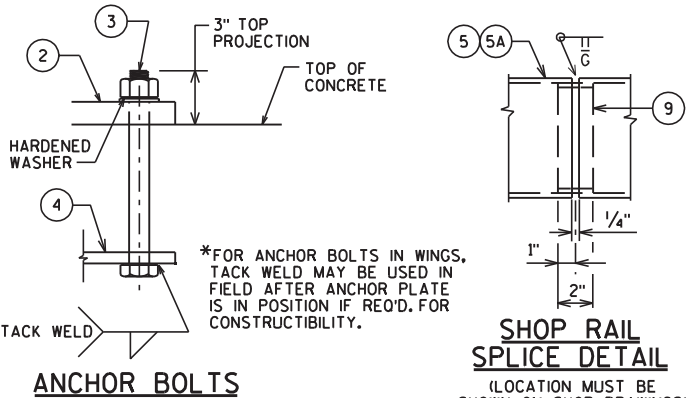
1. BID ITEM SHALL BE "RAILING TUBULAR TYPE M (B-68-132)" WHICH INCLUDES ALL ITEMS SHOWN.
2. RAIL POST AND BASE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 50. HOLLOW RAILING STRUCTURAL TUBING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C WITH A CERTIFIED FY = 50 KSI. ANCHOR PLATES, AND SPLICE TUBE PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A709 GRADE 36.
3. THE NUT SECURING THE POST BASE PLATE TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/8 TURN.
4. RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF THREE (3) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.
5. ENDS OF TUBE SECTIONS SHALL BE SAWED. GRIND SMOOTH EXPOSED EDGES. ALL CUT ENDS SHALL BE TRUE AND SMOOTH.
6. WELD IS THE SAME ON BOTH FLANGES. FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE TESTING.
7. FILL BOLT SLOT OPENINGS IN POST SHIMS AND PLATE NO. 2 AND CAULK AROUND PERIMETER OF PLATE NO. 2 WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. STEEL POST SHIMS MAY BE USED UNDER POSTS WHERE REQ'D. FOR ALIGNMENT.
8. POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.
9. ALL MATERIAL SHALL BE GALVANIZED AFTER FABRICATION. PRIOR TO GALVANIZING, ALL STEEL RAILING POSTS & STEEL TUBING SHALL BE GIVEN A NO. 6 BLAST CLEANING BY S.S.P.C. SPECIFICATIONS.
10. WHEN PAINTING IS REQUIRED, ALL MATERIAL EXCEPT ANCHORAGE DETAIL (NO. 3 & 4) SHALL BE PAINTED OVER GALVANIZING WITH APPROVED TIE COAT AND TOP COAT.
11. THIS RAILING MEETS NCHRP REPORT 350 EVALUATION CRITERIA FOR TEST LEVEL 4 (TL-4).
12. PLACE FIRST BOTTOM LONGITUDINAL BAR CLEAR OF DRIP GROOVE.



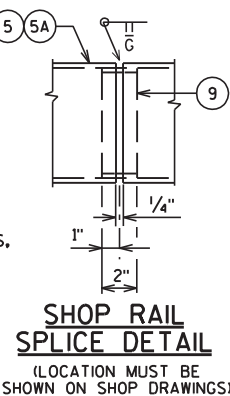
SECTION THRU RAILING ON DECK



FIELD ERECTION JOINT DETAIL

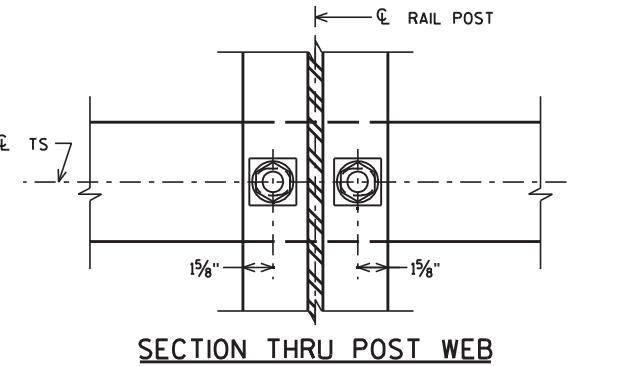


ANCHOR BOLTS

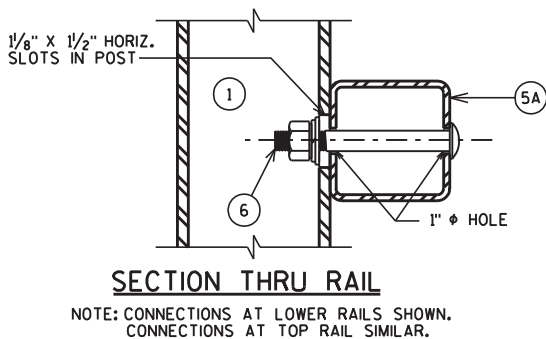


SHOP RAIL SPLICE DETAIL

(LOCATION MUST BE SHOWN ON SHOP DRAWINGS)

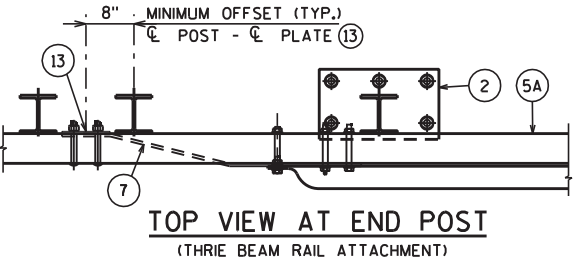


SECTION THRU POST WEB



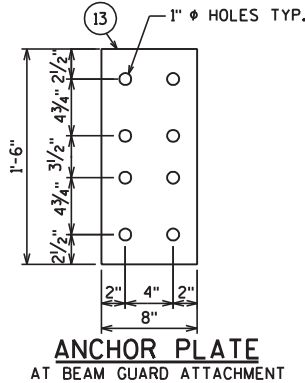
SECTION THRU RAIL

TYPICAL RAIL TO POST CONNECTIONS



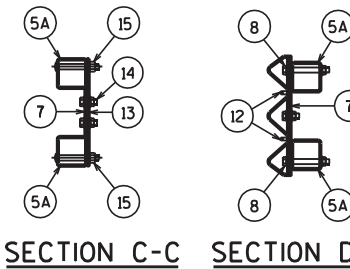
TOP VIEW AT END POST

(THRIE BEAM RAIL ATTACHMENT)

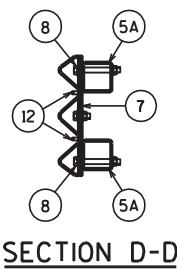


ANCHOR PLATE

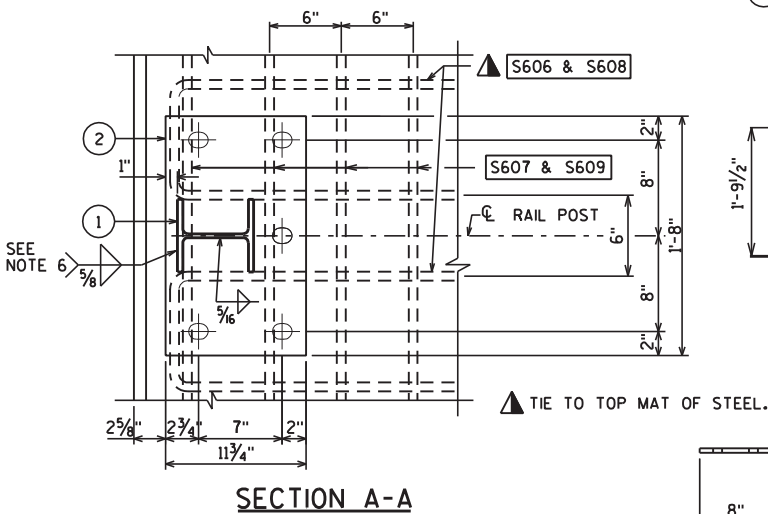
AT BEAM GUARD ATTACHMENT



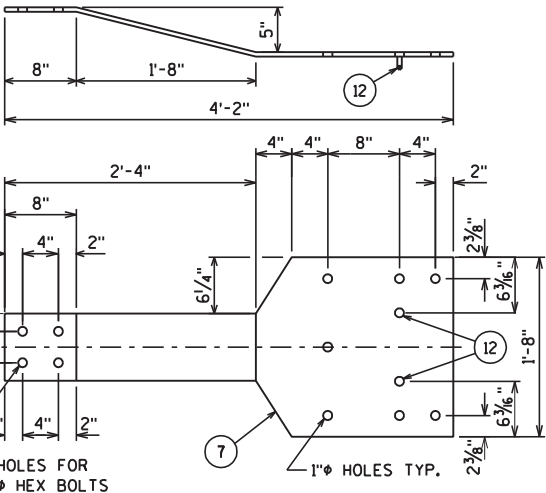
SECTION C-C



SECTION D-D

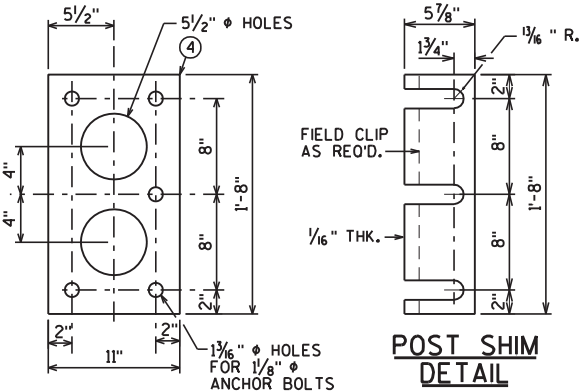


SECTION A-A



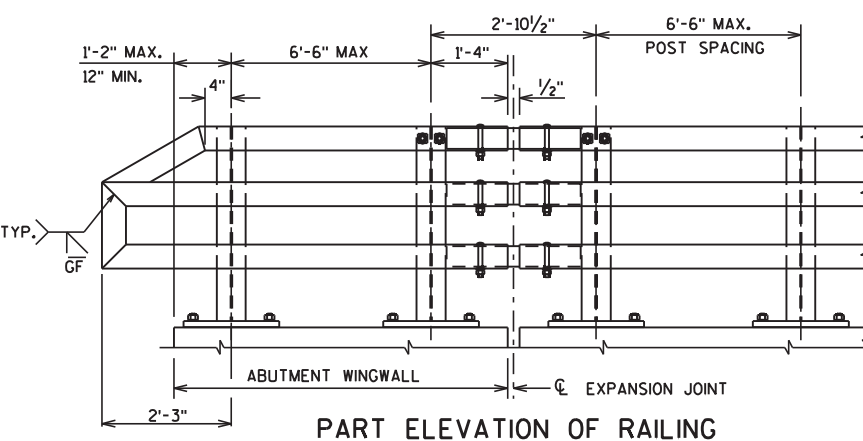
BACK-UP PLATE DETAIL

AT BEAM GUARD ATTACHMENT



ANCHOR PLATE

AT RAIL TO DECK CONNECTION



PART ELEVATION OF RAILING

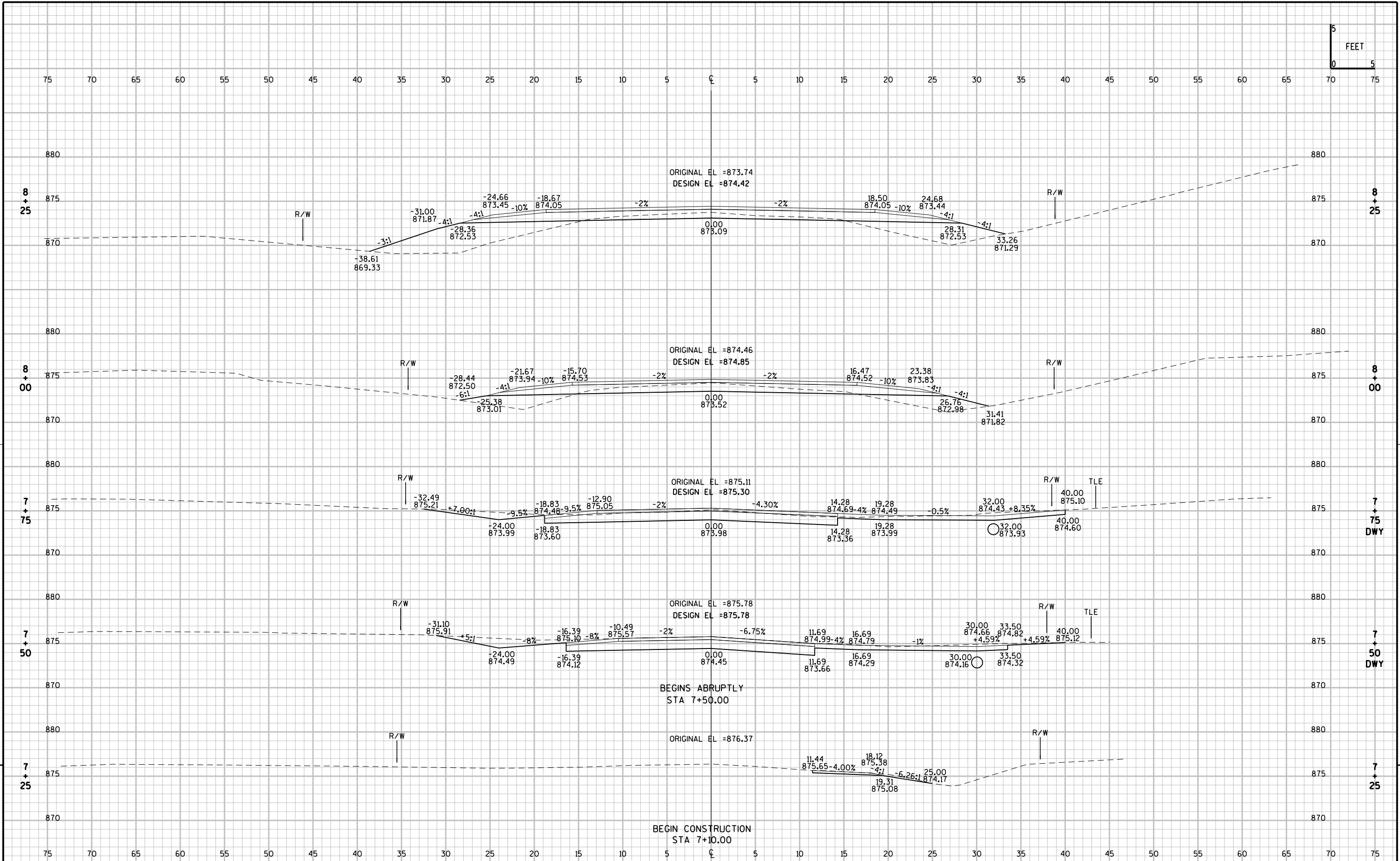
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-68-132			
DRAWN BY		BRE	PLANS CKD. KRO
RAILING TUBULAR TYPE 'M'		SHEET 12 OF 12	

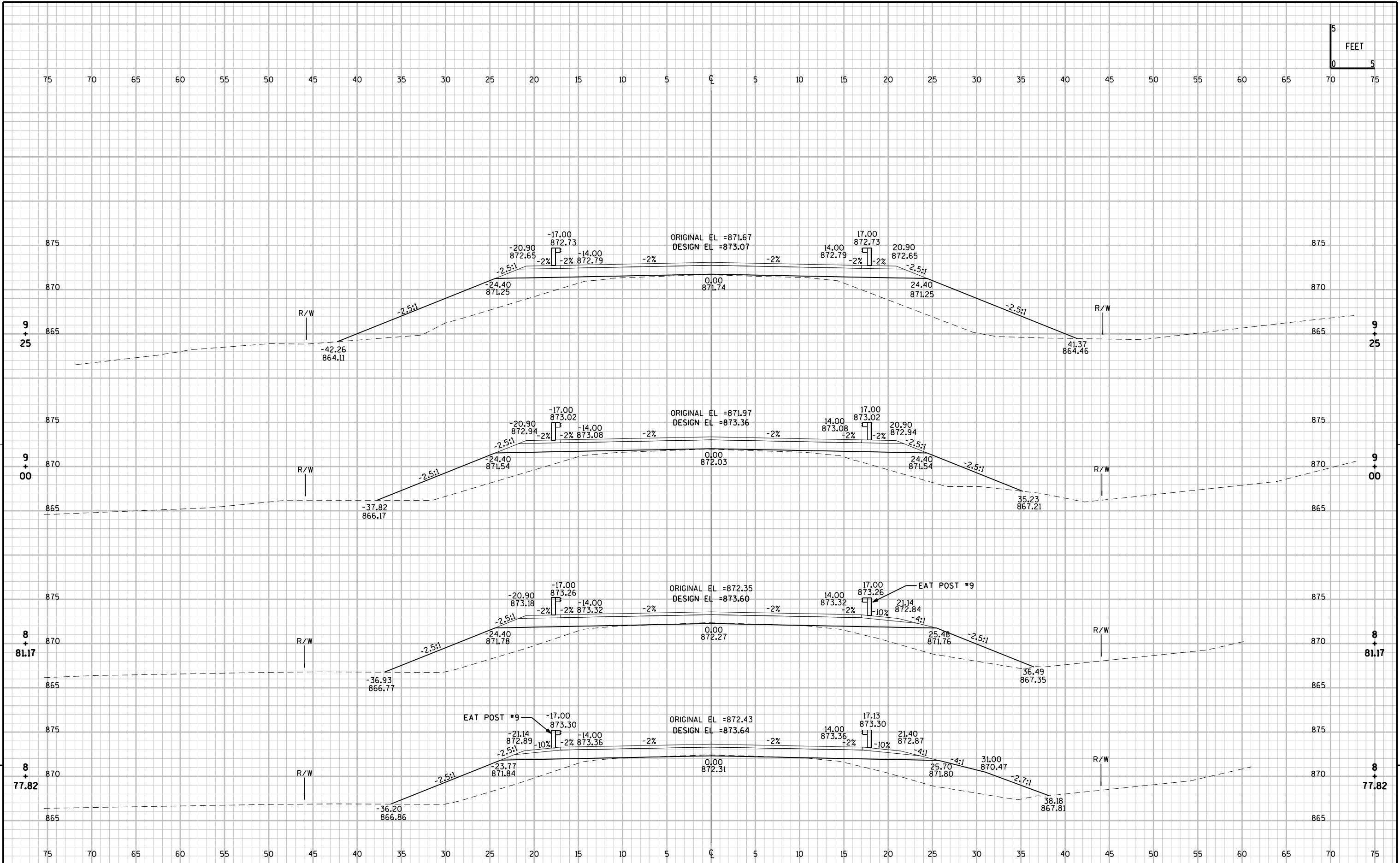
CTH C - WEST

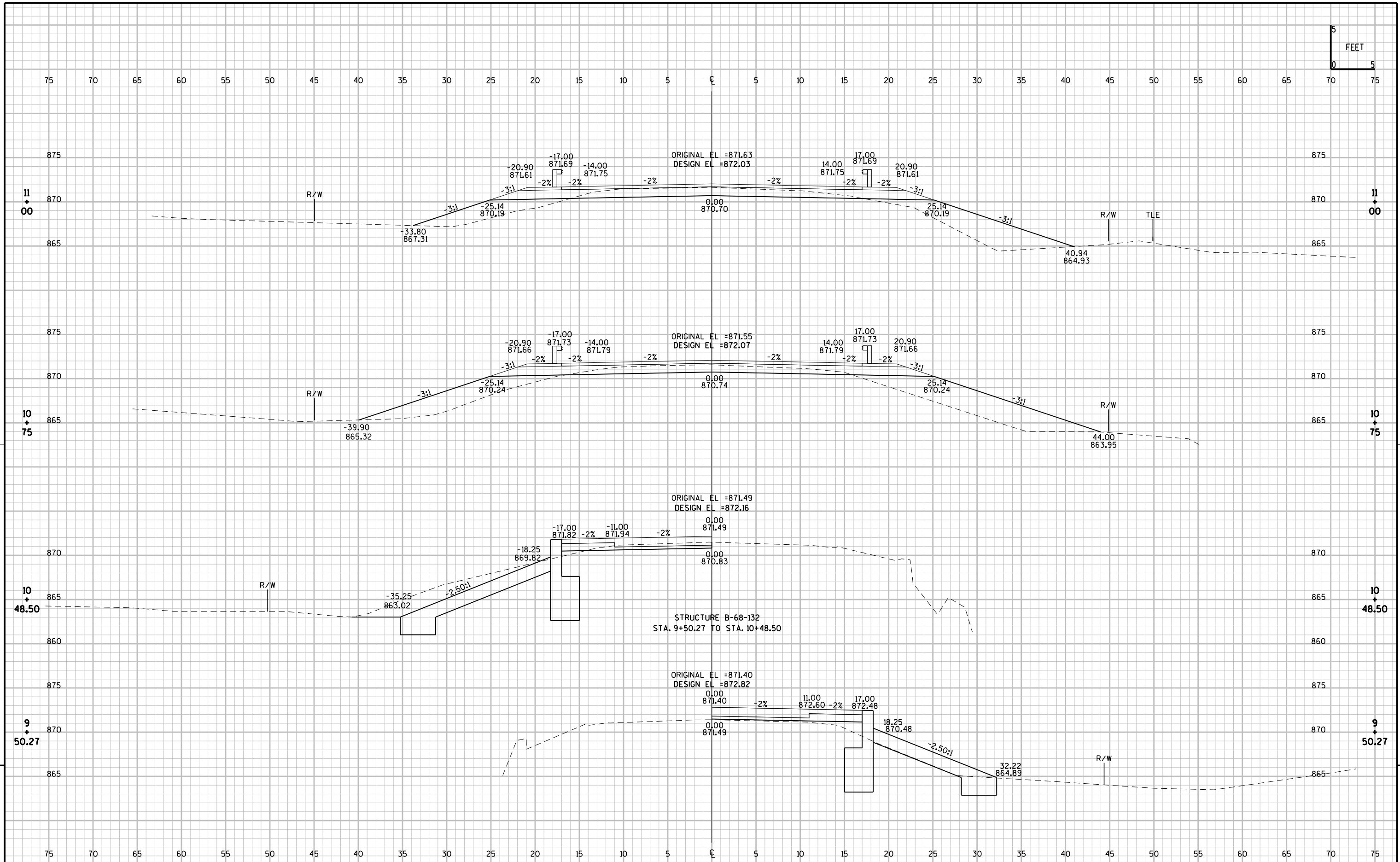
STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
	Cut	Salvaged/ Unusable Pavement Material	Fill	Cut	Salvaged/ Unusable Pavement Material	Fill	Cut	Expanded Fill	
							1.00	1.3	
7+10.00	5	0	0	0	0	0	0	0	0
7+50.00	14	0	0	14	0	0	14	0	14
7+50.00	85	11	0	0	0	0	14	0	14
7+75.00	75	11	0	74	10	0	88	0	78
8+00.00	24	11	26	46	10	12	134	16	98
8+25.00	12	11	66	17	10	43	151	71	49
8+27.82	11	11	71	1	1	7	152	80	40
8+31.17	10	10	75	1	1	9	153	92	28
8+52.82	5	5	99	6	6	70	159	183	-63
8+56.17	5	5	102	1	1	12	160	199	-79
8+77.82	2	2	103	3	3	82	163	306	-186
8+81.17	1	1	106	0	0	13	163	323	-203
9+00.00	0	0	108	0	0	75	163	420	-300
9+25.00	0	0	169	0	0	128	163	586	-466
9+50.27	0	0	169	0	0	158	163	792	-672
STRUCTURE	0	0	0	0	0	0	163	792	-672
ENDS ABRUPTLY	0	0	0	0	0	0	163	792	-672

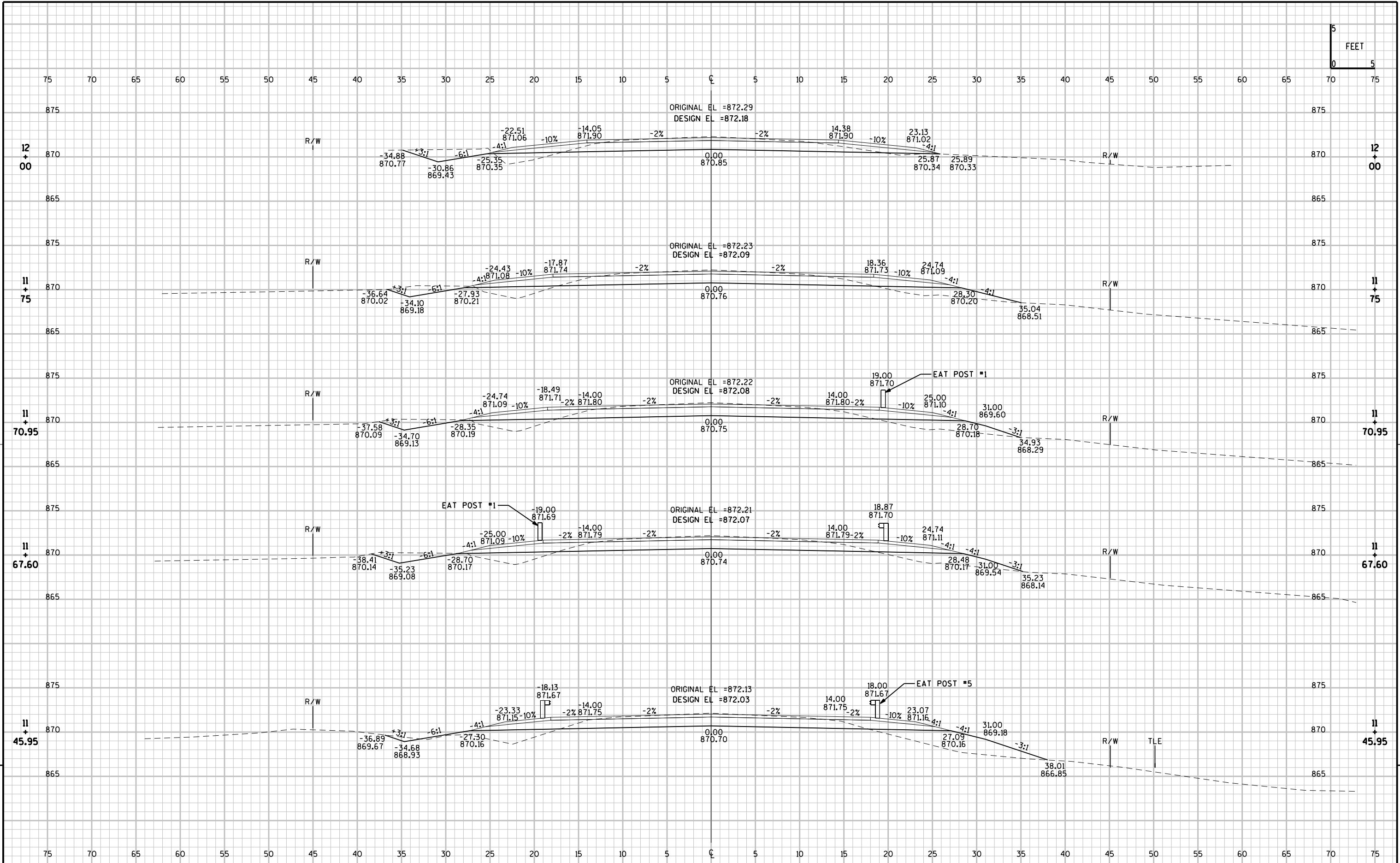
CTH C - EAST

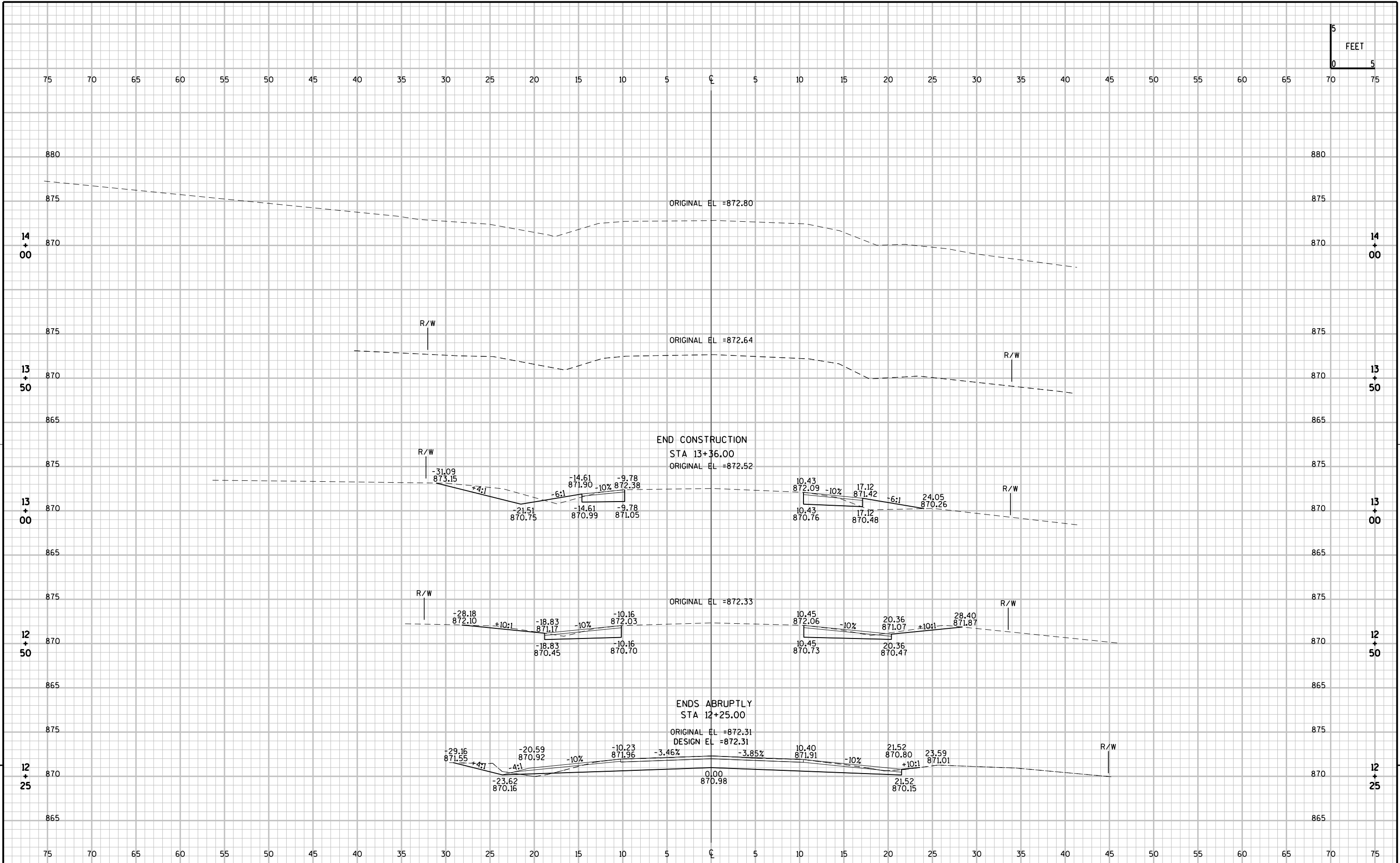
STATION	AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY)		Mass Ordinate
	Cut	Salvaged/ Unusable Pavement Material	Fill	Cut	Salvaged/ Unusable Pavement Material	Fill	Cut	Expanded Fill	
							1.00	1.3	
STRUCTURE	0	0	0	0	0	0	0	0	0
BEGINS ABRPUTLY	0	0	0	0	0	0	0	0	0
10+48.50	15	11	80	0	0	0	0	0	0
10+75.00	21	11	87	18	11	82	18	107	-100
11+00.00	25	11	61	21	10	69	39	196	-178
11+17.60	30	11	68	18	7	42	57	250	-222
11+20.95	31	11	68	4	1	8	61	261	-230
11+25.00	32	11	78	5	2	11	65	275	-241
11+42.60	39	11	41	23	7	39	89	326	-276
11+45.95	39	11	35	5	1	5	93	332	-278
11+67.60	45	11	21	34	9	22	127	361	-283
11+70.95	45	11	20	6	1	3	133	365	-282
11+75.00	45	11	18	7	2	3	139	368	-280
12+00.00	45	11	6	42	10	11	181	383	-263
12+25.00	46	11	1	42	10	3	223	387	-236
12+25.00	19	0	1	0	0	0	223	387	-236
12+50.00	19	0	0	18	0	0	241	387	-219
13+00.00	20	0	6	54	0	6	294	396	-173
13+36.00	0	0	0	13	0	4	308	401	-165











Notes



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