

## ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	<del>Right of Way Plat</del>
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	<del>Computer Earthwork Data</del>
Section No. 9	Cross Sections

TOTAL SHEETS = 74

# STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

## PLAN OF PROPOSED IMPROVEMENT

## BABCOCK - PITTSVILLE

DEXTERVILLE DITCH BRIDGE B-71-0016

OWL CREEK BRIDGE B-71-0017

STH 80

STH 80

WOOD COUNTY

WOOD COUNTY

STATE PROJECT

FEDERAL PROJECT

PROJECT

CONTRACT

1620-02-60

1620-02-61

STATE PROJECT NUMBER

1620-02-61

STATE PROJECT NUMBER

1620-02-60

END PROJECT 1620-02-61  
STA 10+69.75

STRUCTURE B-71-0016

BEGIN PROJECT 1620-02-61  
STA 9+27.25  
Y = 447812.47  
X = 654846.46END PROJECT 1620-02-60  
STA. 20+73.25

STRUCTURE B-71-0017

BEGIN PROJECT 1620-02-60  
STA. 19+30.75  
Y = 449577.60  
X = 654752.27

## DESIGN DESIGNATION

	1620-02-60	1620-02-61
A.A.D.T. 2008	= 2,500	= 2,500
A.A.D.T.	= NA	= NA
D.H.V.	= NA	= NA
D.D.	= NA	= NA
T.	= NA	= NA
DESIGN SPEED	= 45 MPH	= 45 MPH
ESALS	= NA	= NA

## CONVENTIONAL SYMBOLS

## PLAN

CORPORATE LIMITS

PROPERTY LINE

LOT LINE

LIMITED HIGHWAY EASEMENT

EXISTING RIGHT OF WAY

PROPOSED OR NEW R/W LINE

SLOPE INTERCEPT

REFERENCE LINE

EXISTING CULVERT

PROPOSED CULVERT  
(Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

## PROFILE

GRADE LINE

ORIGINAL GROUND

MARSH OR ROCK PROFILE  
(To be noted as such)

SPECIAL DITCH

GRADE ELEVATION

CULVERT (Profile View)

UTILITIES

ELECTRIC

FIBER OPTIC

GAS

SANITARY SEWER

STORM SEWER

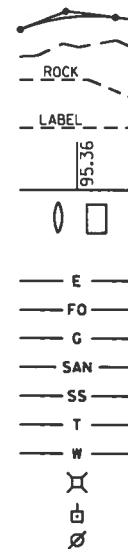
TELEPHONE

WATER

UTILITY PEDESTAL

POWER POLE

TELEPHONE POLE



T-22-N

DEXTER

R-3-E

LAYOUT  
SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.027 MI. (1620-02-60)

TOTAL NET LENGTH OF CENTERLINE = 0.027 MI. (1620-02-61)

COORDINATES ON THIS PLAN ARE REFERENCED TO  
THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS)  
WOOD COUNTY NAD 1983 (2007).  
ELEVATION SHOWN ON THIS PLAN ARE REFERENCED TO THE  
NORTH AMERICAN VERTICAL DATUM OF 1988 NAVD 88 (2007).ORIGINAL PLANS PREPARED BY  
**OMNI**  
ASSOCIATESSTATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	OMNI ASSOCIATES
Designer	OMNI ASSOCIATES
Project Manager	KEVIN GARRIGAN, P.E.
Regional Examiner	CHERYL SIMON, P.E.
Regional Supervisor	MICHAEL KRETSCHMER, P.E.

APPROVED FOR THE DEPARTMENT

DATE: 07/31/2013

(Signature)

## GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

CONSIDER DIMENSIONS GIVEN FOR EXISTING FEATURES AS APPROXIMATE AND MEASURED IN THE FIELD FOR MATCHING PURPOSES.

FILL AS SHOWN ON THE PLANS PERTAINS TO EMBANKMENTS CONSTRUCTED FROM COMMON EXCAVATION. THE ALLOWANCE USED FOR EXPANDING THE FILLS TO COMPUTE THE VOLUME OF MATERIAL REQUIRED IS 30 PERCENT. ALL FILL VOLUMES SHOWN ARE THE ACTUAL VOLUMES.

WHEN THE QUANTITY OF THE ITEM OF BASE OR ASPHALT PAVEMENT IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

ALL DISTURBED AREAS, NOT OTHERWISE SURFACED ARE TO BE TOPSOILED, FERTILIZED, SEEDED AND COVERED WITH EROSION MAT.

CONTRACTOR WILL BE RESPONSIBLE FOR RESHAPING AND SEEDING ANY PREVIOUSLY GRASSED AREAS WHICH ARE DISTURBED BY HIS OPERATION OUTSIDE THE NORMAL CONSTRUCTION LIMITS.

SEED MIXTURE NO. 30 SHALL BE USED ON ALL DISTURBED AREAS.

DISTANCES SHOWN ON THIS PLAN ARE GROUND DISTANCES.

USE 3" MINIMUM THICKNESS FOR ASPHALTIC SURFACE TEMPORARY.

## CONTACTS

ELECTRIC

OAKDALE ELECTRIC COOPERATIVE  
489 NORTH OAKWOOD STREET  
P.O. BOX 128  
OAKDALE, WI 54649  
ATTN: SCOTT BROOKMAN  
TELEPHONE: (608) 372-4131  
EMAIL: sbrookma@oakdalerec.com

DNR LIAISON

MARC HERSHFELD  
DEPARTMENT OF NATURAL RESOURCES  
473 GRIFFITH AVENUE  
WISCONSIN RAPIDS, WI 54494  
TELEPHONE: 715-421-7867  
EMAIL: marc.hershfeld@wisconsin.gov

TELEPHONE

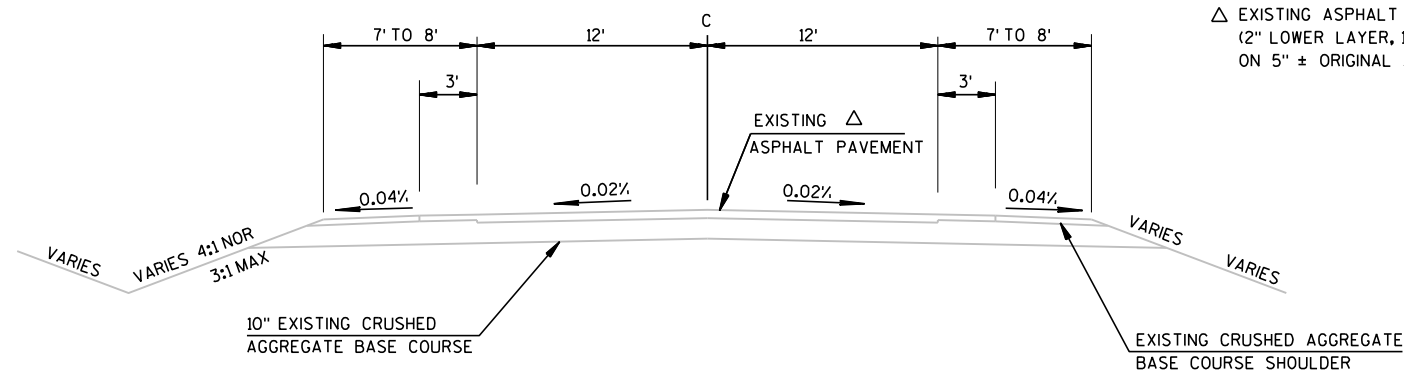
TDS TELECOM  
SUITE 218A  
10 COLLEGE AVENUE  
APPLETON, WI 54911  
ATTN: STEVE JAKUBIEC  
TELEPHONE: (920) 882-4166  
EMAIL: [steve.jakubiec@tdstelecom.com](mailto:steve.jakubiec@tdstelecom.com)



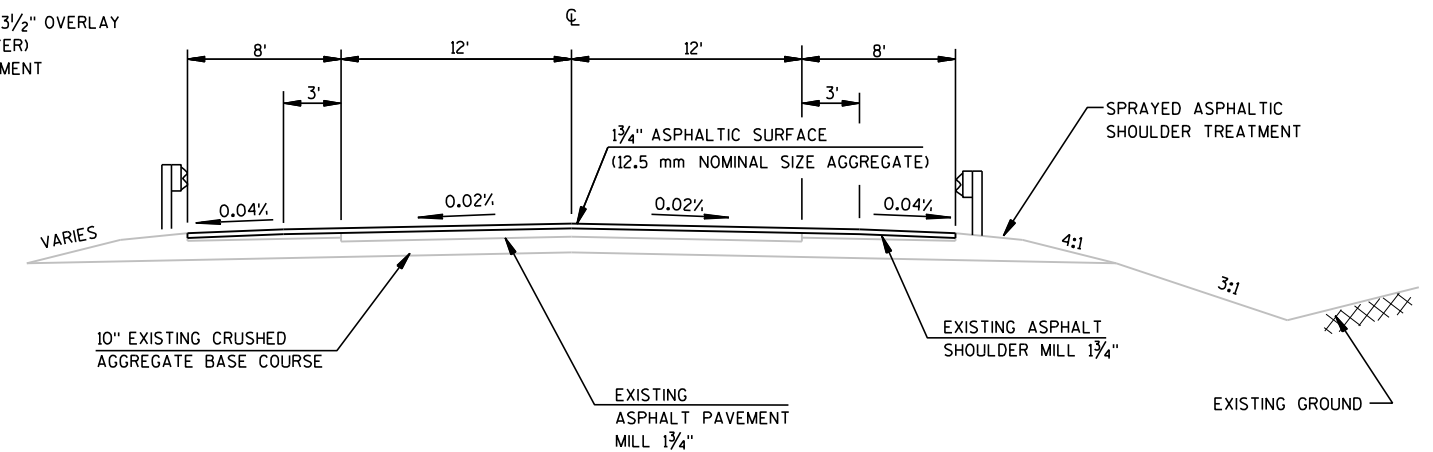
## EROSION CONTROL NOTES

RUNOFF COEFFICIENTS FOR THIS PROJECT: EXISTING PAVEMENT 0.95, EXISTING SLOPES 0.30, NEW PAVEMENT 0.95, NEW SLOPES 0.30.

TOTAL PROJECT AREA = 3.35 ACRES  
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 1.17 ACRES.

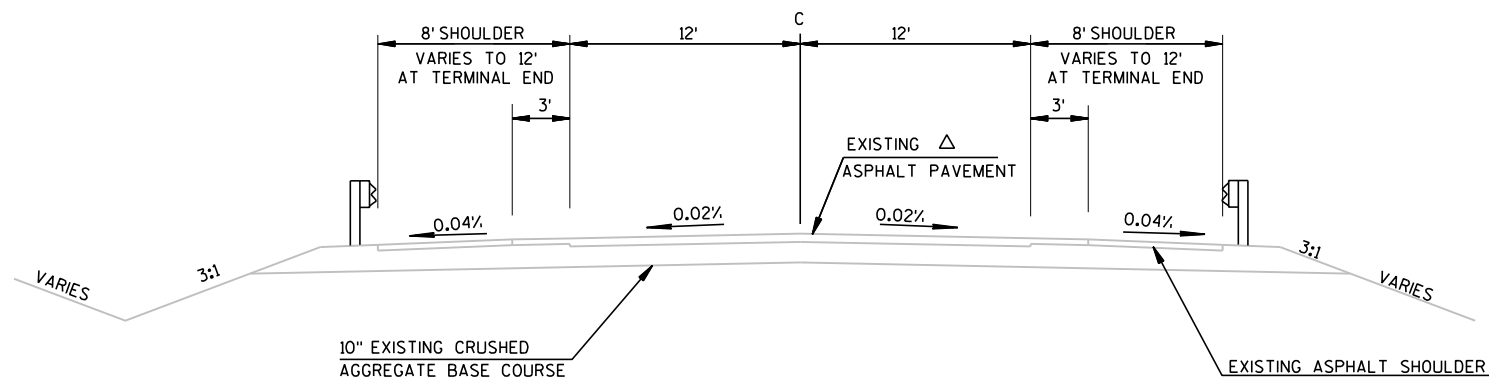


**TYPICAL EXISTING SECTION**  
AT LOCATIONS WITH NO BEAM GUARD

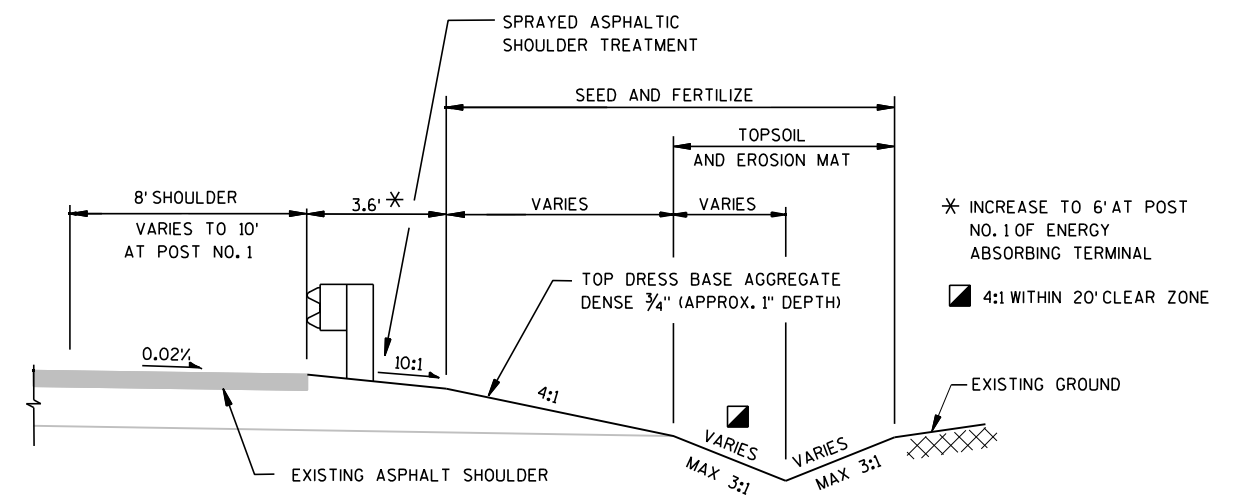


**TYPICAL FINISHED SECTION**

STA. 9+27.25 TO STA. 9+77.25  
STA. 10+19.75 TO STA. 10+69.75  
STA. 19+31 TO STA. 19+81  
STA. 20+23 TO STA. 20+73


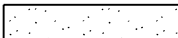


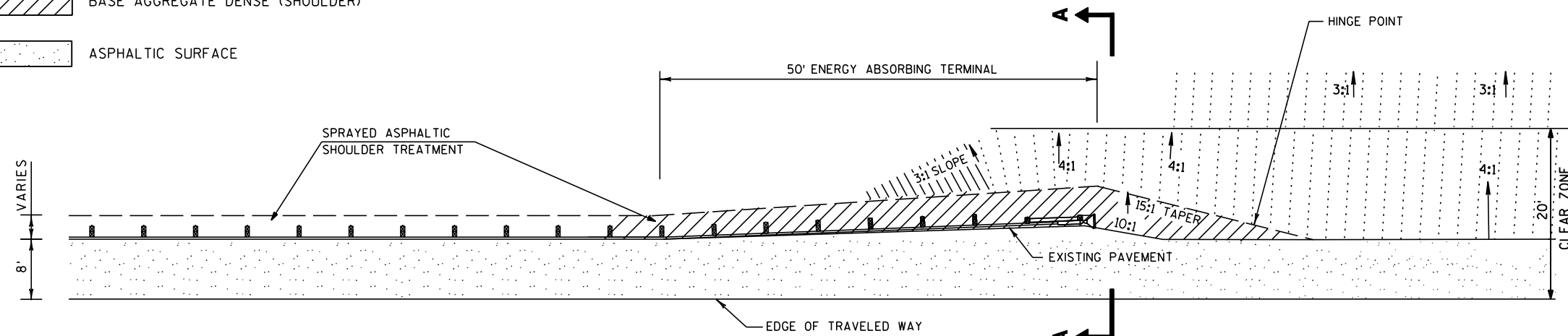
**TYPICAL EXISTING SECTION AT BEAM GUARD**



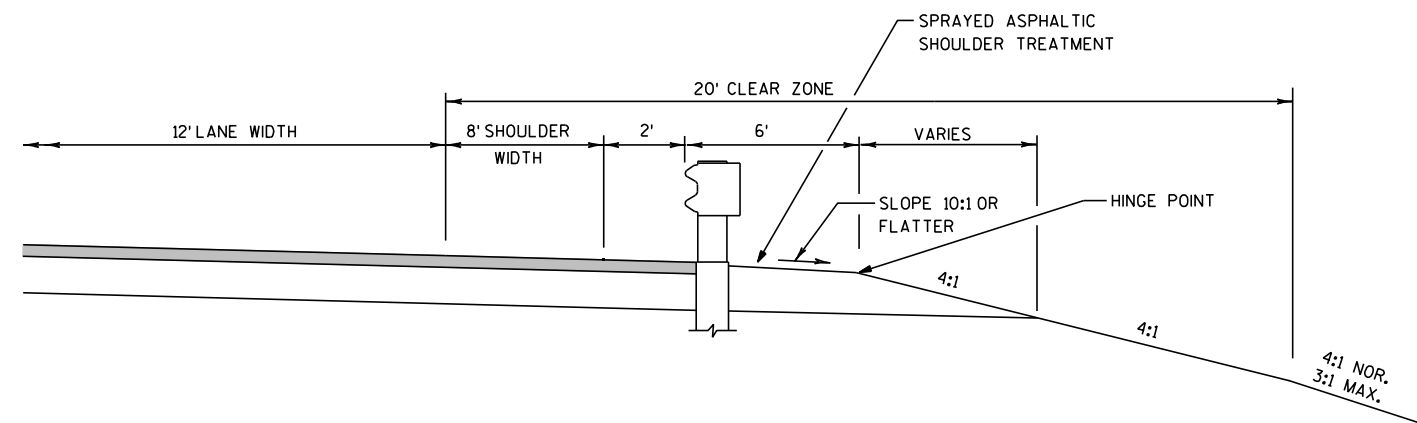
**TYPICAL FINISHED SECTION AT ENERGY ABSORBING TERMINAL**

STA. 8+71 TO STA. 9+21 RIGHT & LEFT  
STA. 10+50 TO STA. 11+00 RIGHT  
STA. 50+39 TO STA. 50+89 RIGHT TOWNHALL ROAD  
STA. 18+36.7 TO STA. 18+86.7 LEFT  
STA. 18+75 TO STA. 19+25 RIGHT  
STA. 20+90.3 TO STA. 22+40.3 RIGHT  
STA. 22+68.4 TO STA. 23+81.4 LEFT

 BASE AGGREGATE DENSE (SHOULDER)  
 ASPHALTIC SURFACE

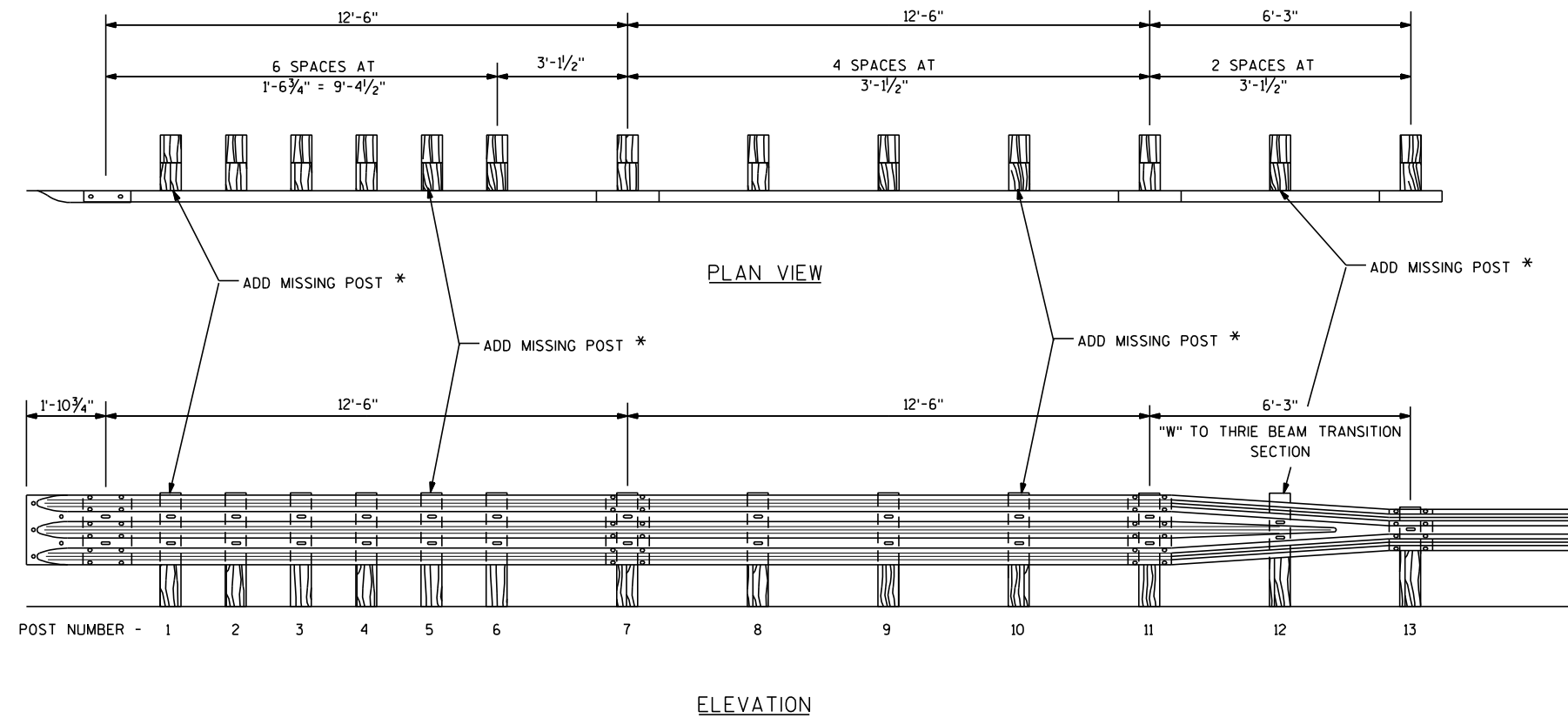


PLAN VIEW



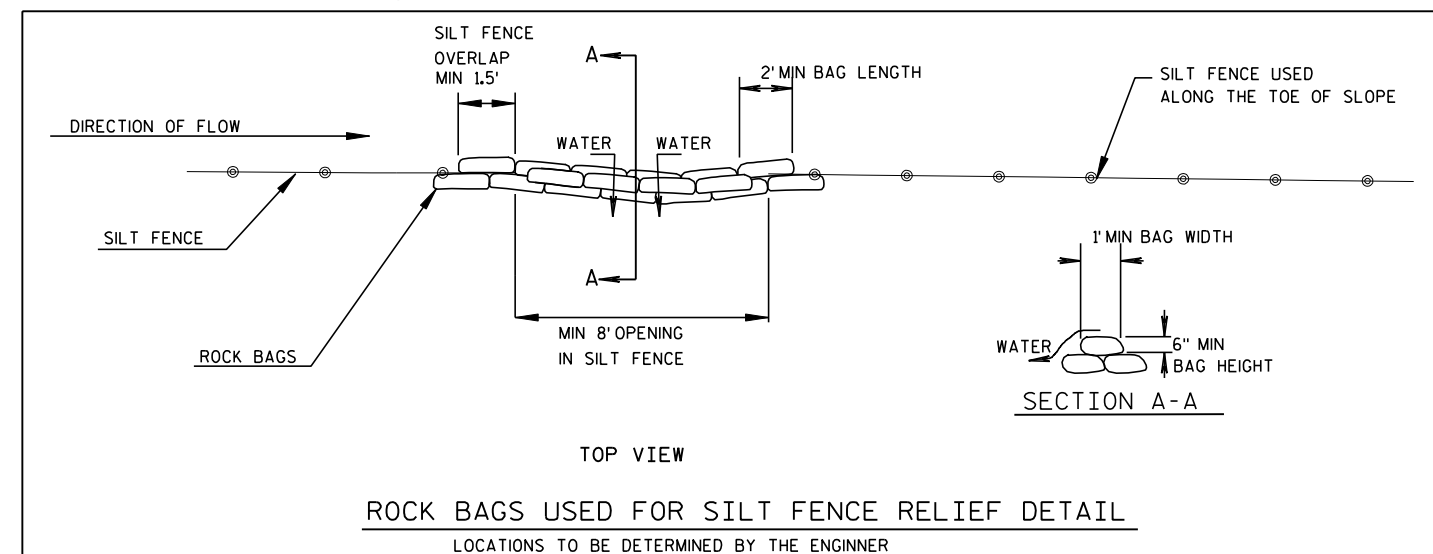
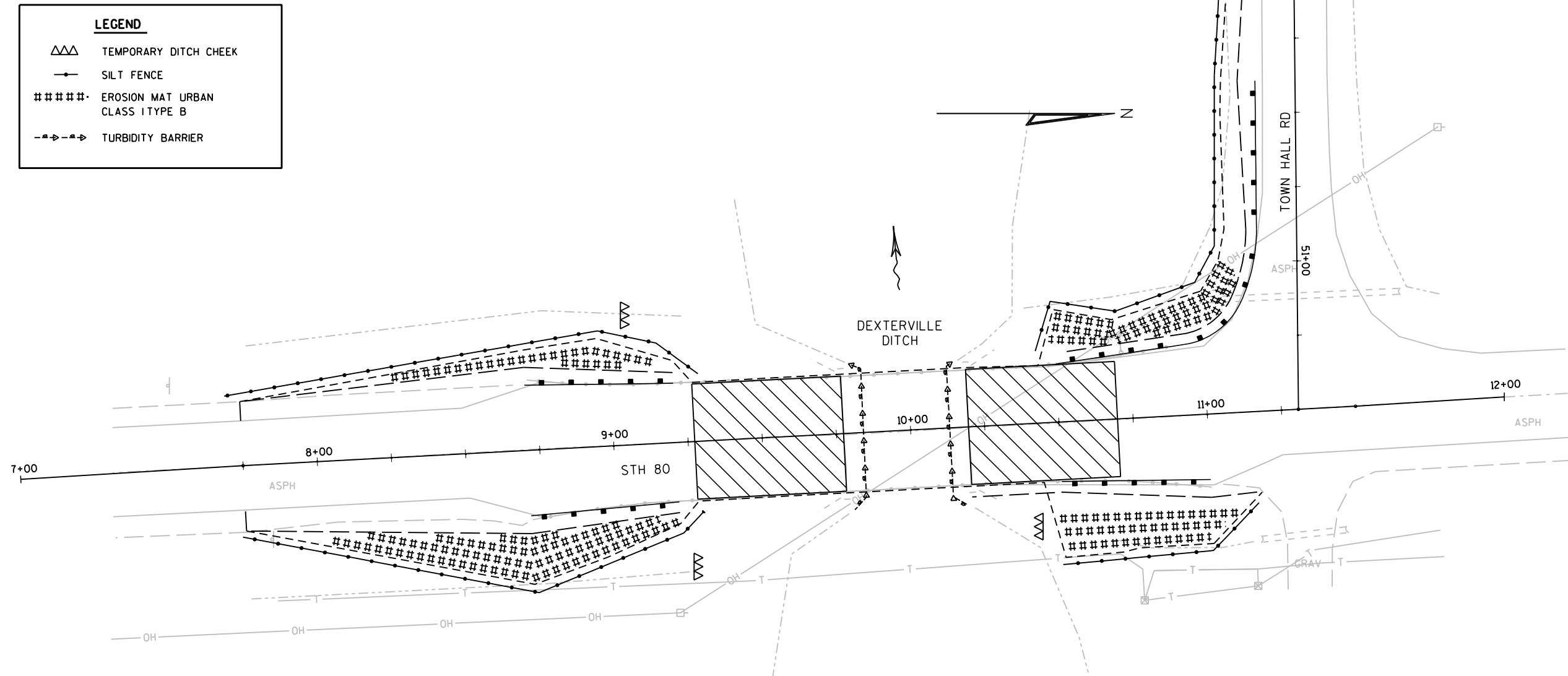
SECTION A-A

NOTE: SEE STANDARD DETAIL DRAWING 14B24  
STEEL PLATE BEAM GUARD, ENERGY  
ABSORBING TERMINAL, FOR MORE DETAILS.



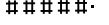
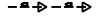


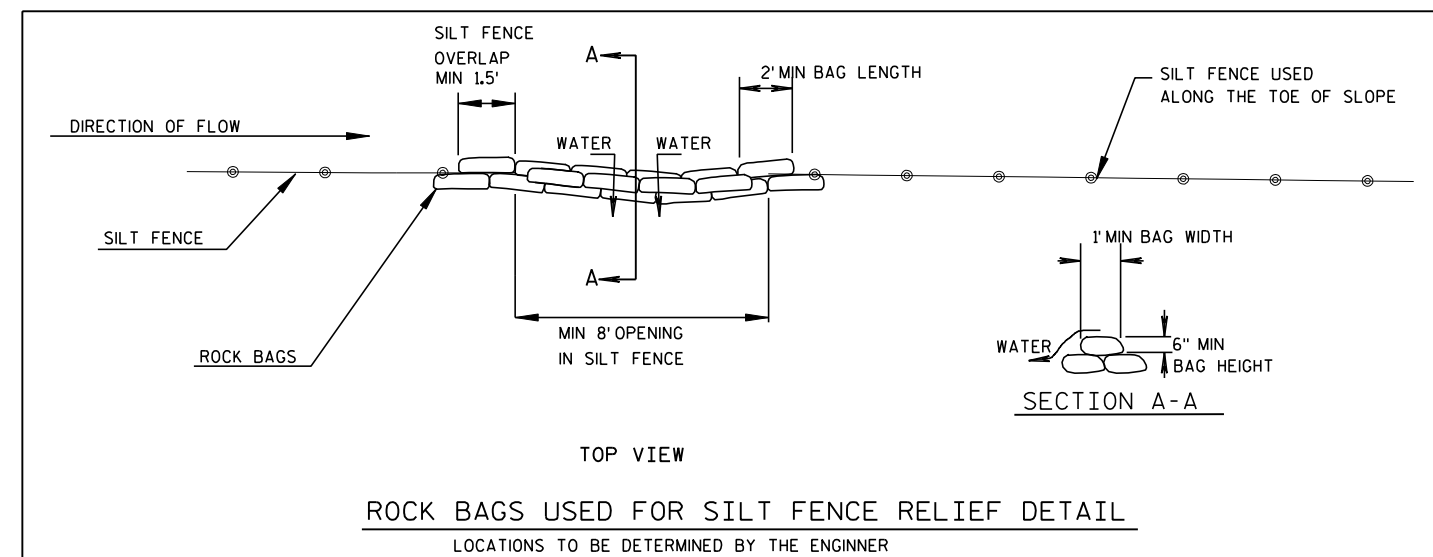
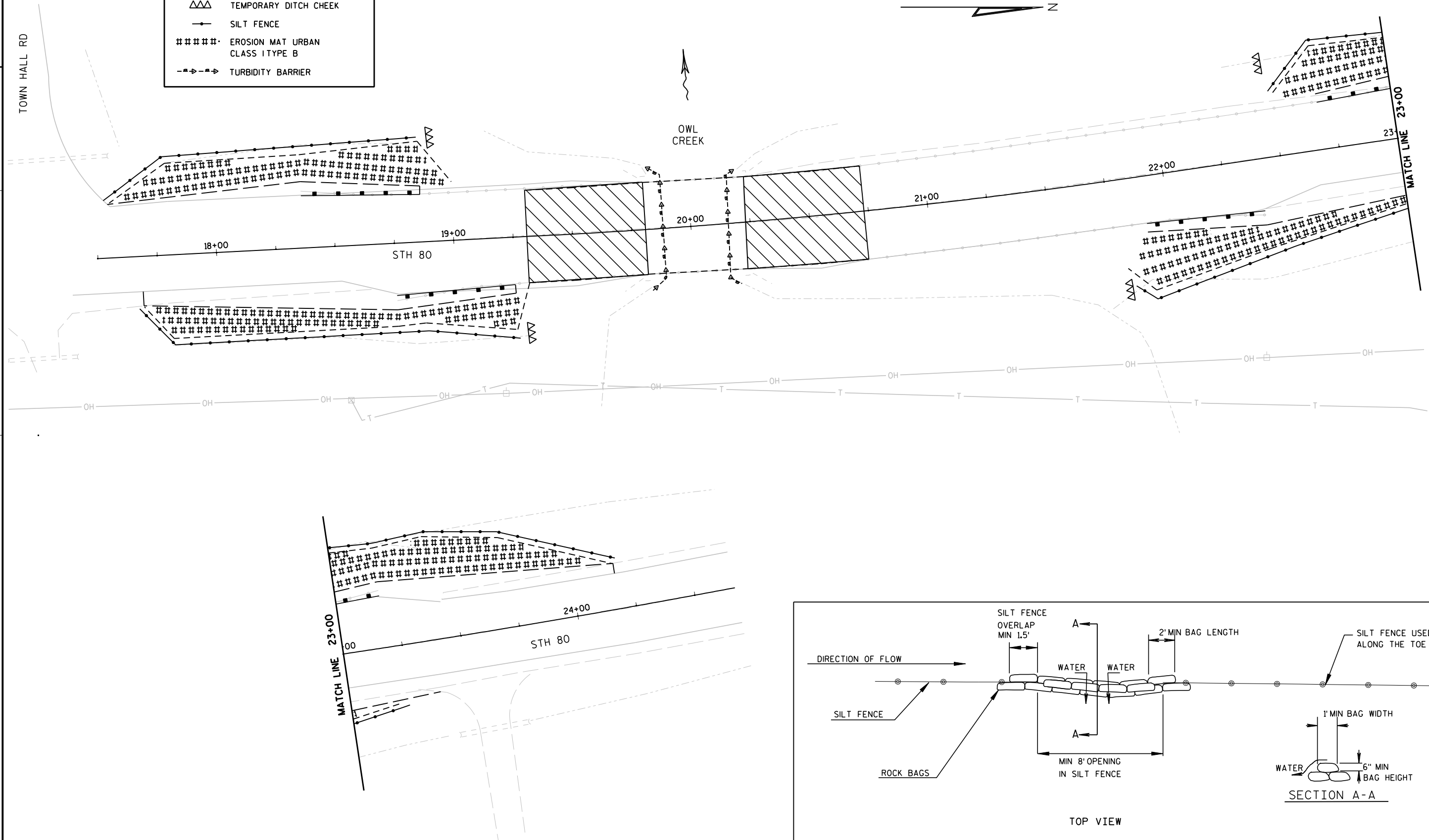
\* PAID FOR AS "REPLACING GUARDRAIL POSTS & BLOCKS"

STEEL THRIE BEAM STRUCTURE APPROACH  
TYPICAL AT ALL FOUR CORNERS B-71-16 & B-71-17



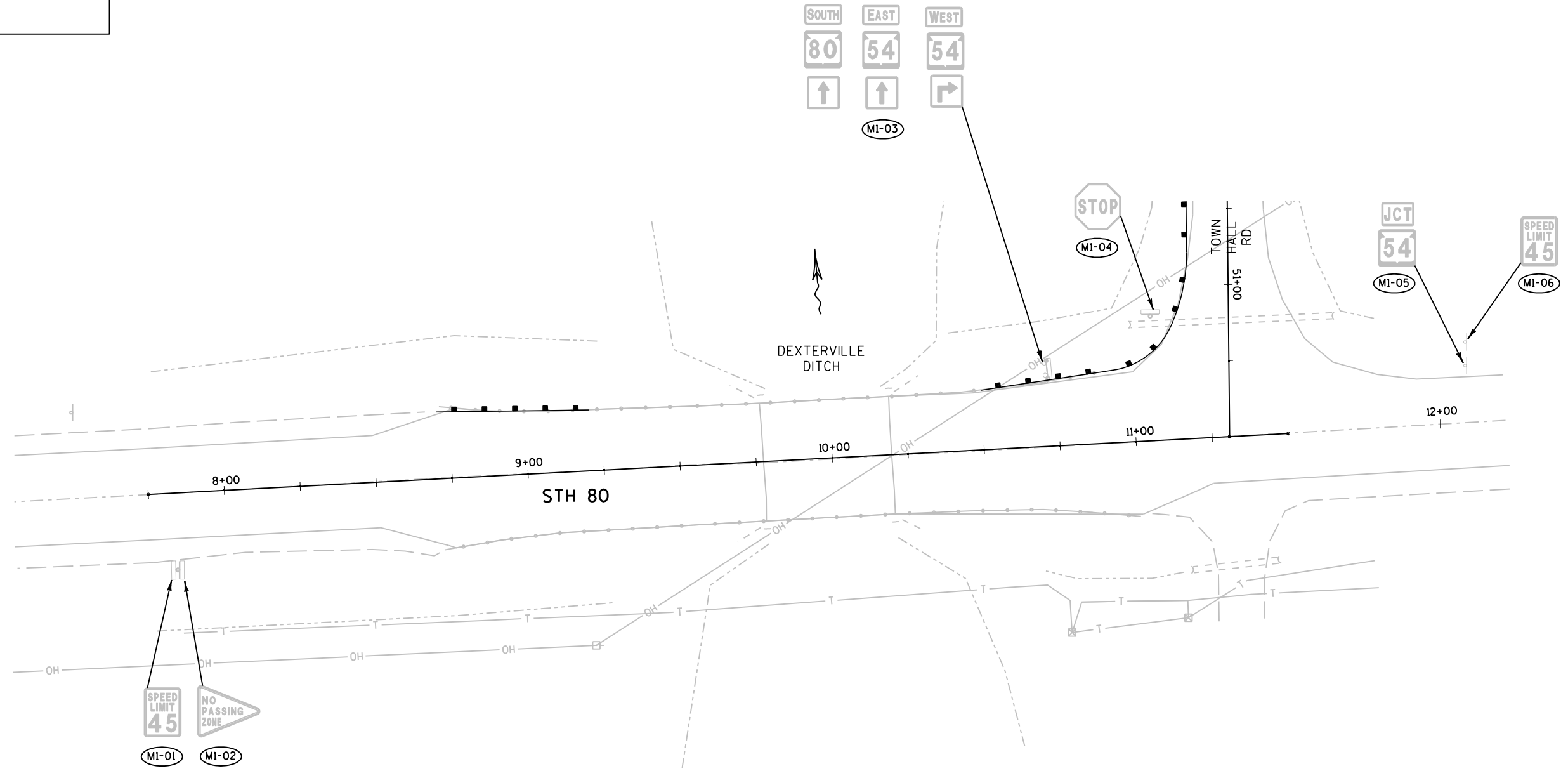
**LEGEND**

-  TEMPORARY DITCH CHEEK  
 SILT FENCE  
 EROSION MAT URBAN CLASS I TYPE B  
 TURBIDITY BARRIER

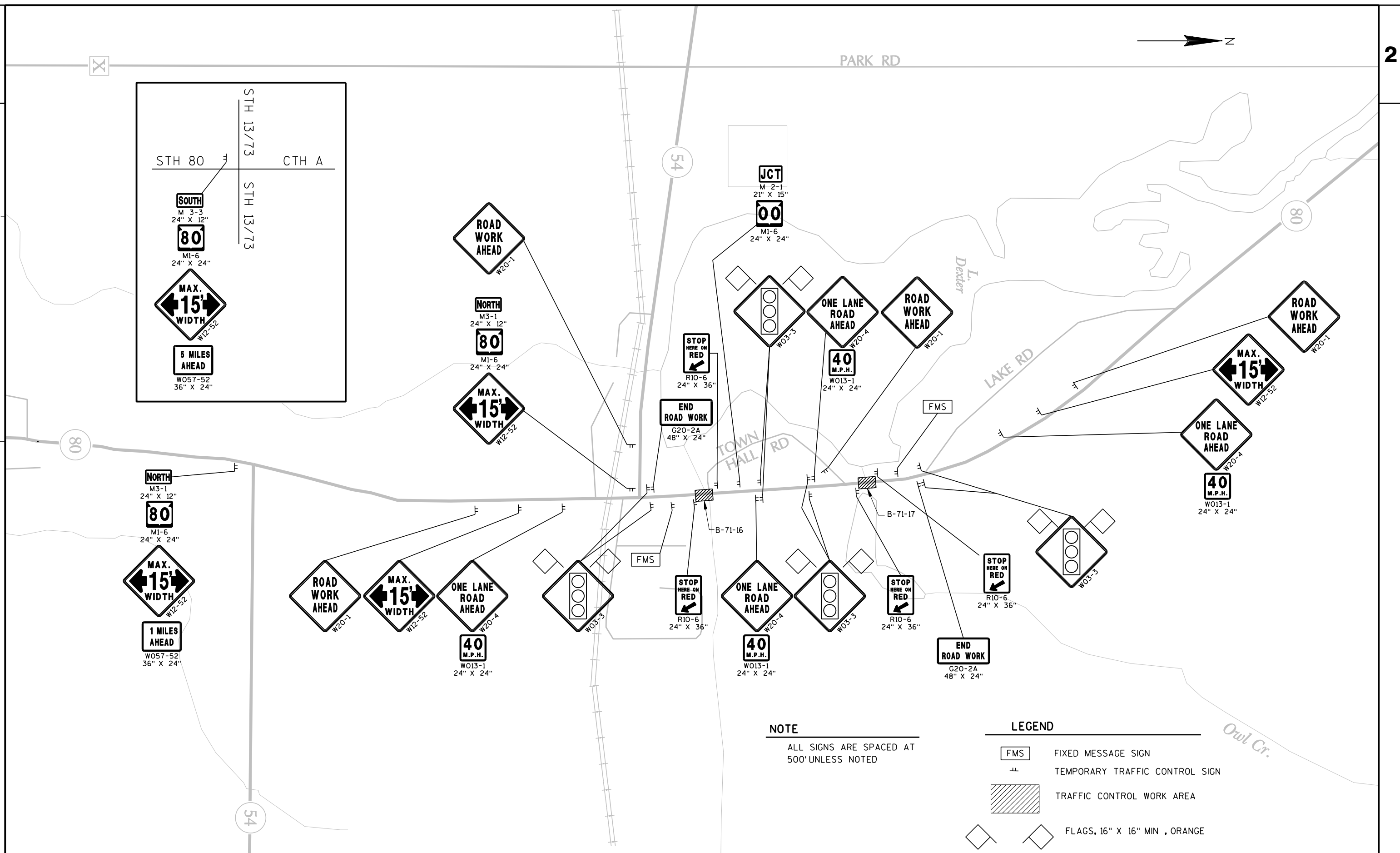


## LEGEND

- EXISTING SIGN MOUNTED ON POST(S)  
PROPOSED SIGN MOUNTED ON POST(S)  
PROPOSED SIGN  
MOVE EXISTING SIGN

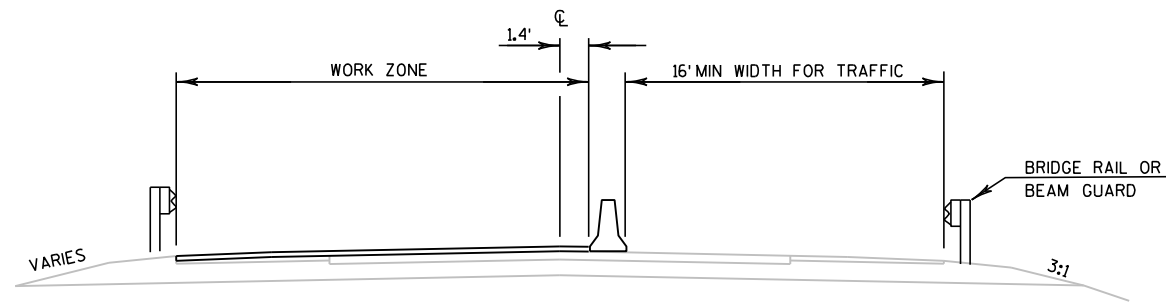






## LEGEND

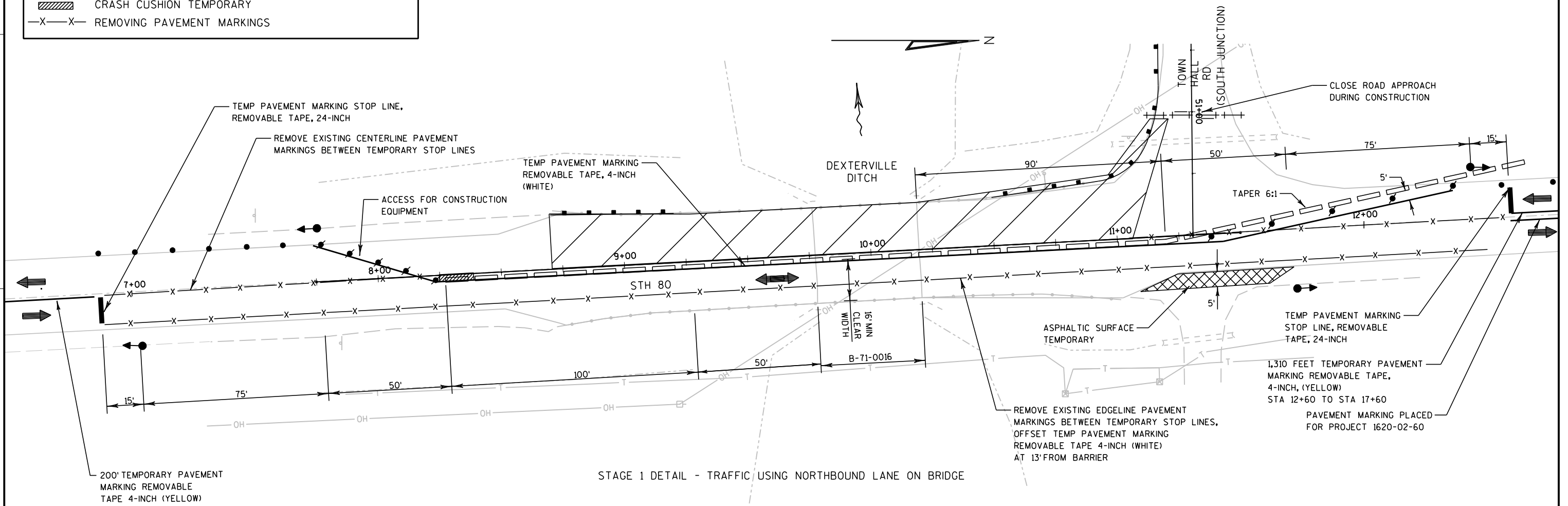
- ● TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
- ▭ TEMPORARY PRECAST CONCRETE BARRIER
- ◀● TEMPORARY TRAFFIC SIGNAL
- ◀ DIRECTION OF TRAFFIC FLOW
- ▨ WORK AREA
- || TYPE III BARRICADE WITH OR WITHOUT SIGN
- ▨ CRASH CUSHION TEMPORARY
- X-X- REMOVING PAVEMENT MARKINGS



TYPICAL SECTION IN WORK ZONE

## GENERAL NOTES

1. VERIFY EXISTING FIELD CONDITIONS.
2. THIS DETAIL SUPPLEMENTS S.D.D. "TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNAL". FOLLOW S.D.D. EXCEPT AS SHOWN IN THIS DETAIL.
3. SEE ADDITIONAL STANDARD DETAIL DRAWINGS FOR OTHER TRAFFIC CONTROL REQUIREMENTS.



STAGE 1 DETAIL - TRAFFIC USING NORTHBOUND LANE ON BRIDGE

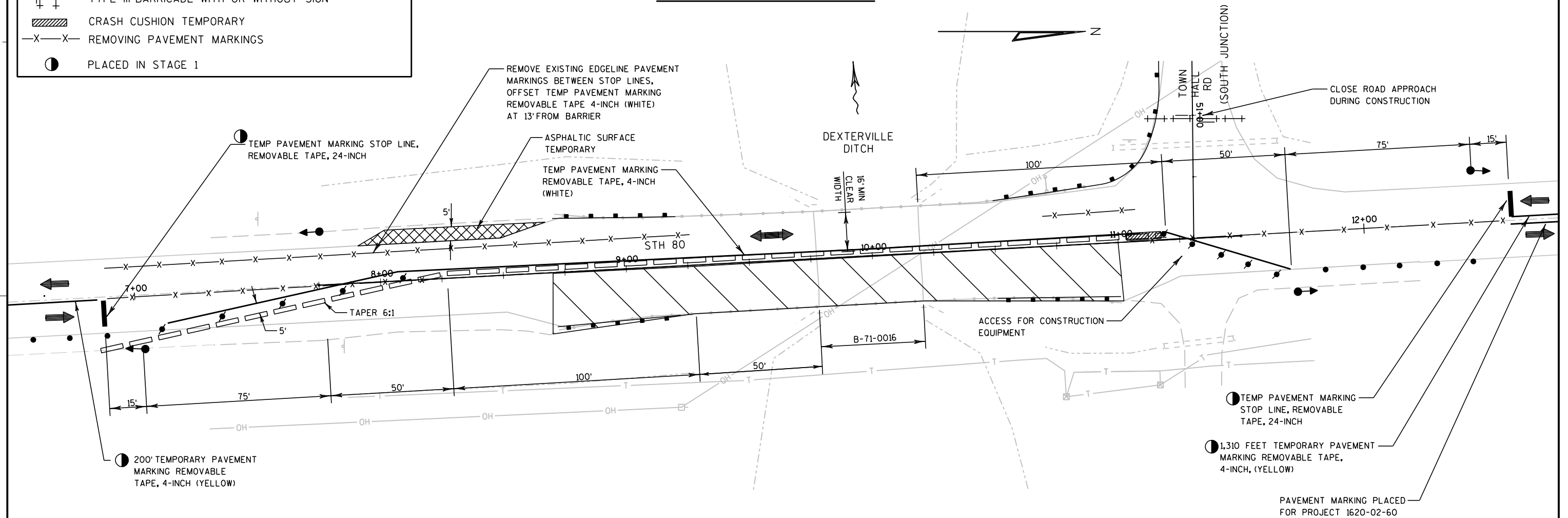
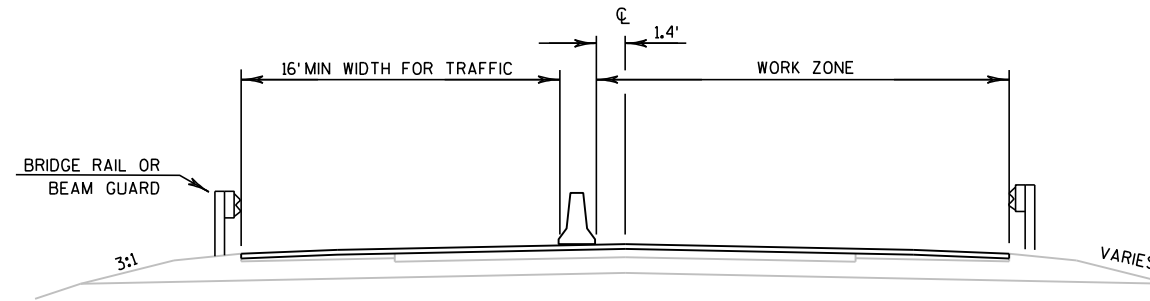
## TEMPORARY TRAFFIC SIGNAL FOR ONE LANE BRIDGE - DEXTERVILLE DITCH - STH 80

## LEGEND

- ● TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
- ▭ TEMPORARY PRECAST CONCRETE BARRIER
- ← ● TEMPORARY TRAFFIC SIGNAL
- ← DIRECTION OF TRAFFIC FLOW
- ▨ WORK AREA
- || TYPE III BARRICADE WITH OR WITHOUT SIGN
- ▨ CRASH CUSHION TEMPORARY
- X-X- REMOVING PAVEMENT MARKINGS
- PLACED IN STAGE 1

## GENERAL NOTES

1. VERIFY EXISTING FIELD CONDITIONS.
2. THIS DETAIL SUPPLEMENTS S.D.D. "TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNAL". FOLLOW S.D.D. EXCEPT AS SHOWN IN THIS DETAIL.
3. SEE ADDITIONAL STANDARD DETAIL DRAWINGS FOR OTHER TRAFFIC CONTROL REQUIREMENTS.



## TEMPORARY TRAFFIC SIGNAL FOR ONE LANE BRIDGE - DEXTERVILLE DITCH - STH 80

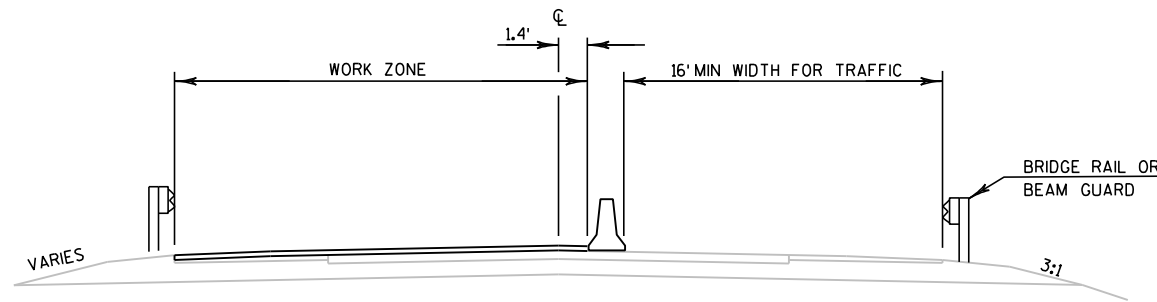
SEQUENCE OF OPERATIONS				
STRUCTURE: B-71-0016     STH 80				
PRE - TIMED CYCLE 1 =        94        seconds				
TIME: 6:00 AM - 6:00 PM				
INTERVAL	NB	SB	INTERVAL LENGTH (SEC)	% OF CYCLE
	A1, A2	B1, B2		
PHASE A	G	R	21	22.3%
CLEARANCE	Y	R	4	4.3%
CLEARANCE	R	R	22	23.4%
PHASE B	R	G	21	22.3%
CLEARANCE	R	Y	4	4.3%
CLEARANCE	R	R	22	23.4%
			94	100.0%

SEQUENCE OF OPERATIONS				
STRUCTURE: B-71-0016     STH 80				
PRE - TIMED CYCLE 2 =        72        seconds				
TIME: 6:00 PM - 6:00 AM				
INTERVAL	NB	SB	INTERVAL LENGTH (SEC)	% OF CYCLE
	A1, A2	B1, B2		
PHASE A	G	R	10	13.9%
CLEARANCE	Y	R	4	5.6%
CLEARANCE	R	R	22	30.6%
PHASE B	R	G	10	13.9%
CLEARANCE	R	Y	4	5.6%
CLEARANCE	R	R	22	30.6%
			72	100.0%

NOTE: G = GREEN  
Y = YELLOW  
R = RED

## LEGEND

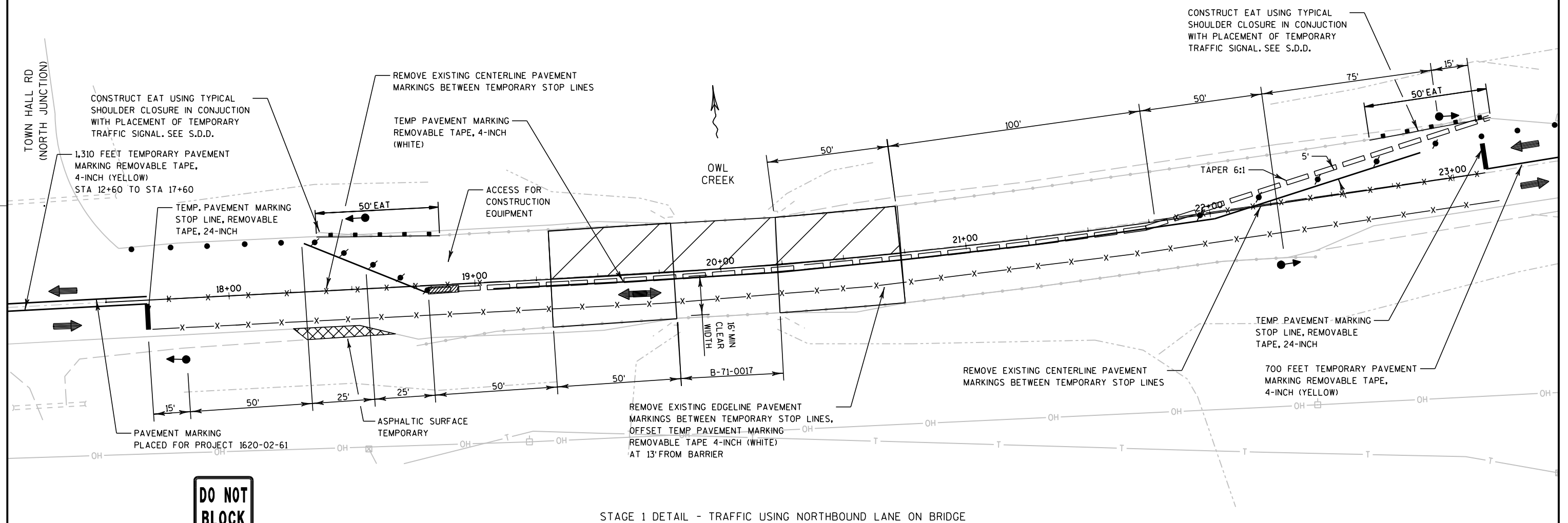
- ● TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
- ▭ TEMPORARY PRECAST CONCRETE BARRIER
- ← ● TEMPORARY TRAFFIC SIGNAL
- ← DIRECTION OF TRAFFIC FLOW
- ▨ WORK AREA
- ▨ CRASH CUSHION TEMPORARY
- X-X- REMOVING PAVEMENT MARKINGS



TYPICAL SECTION IN WORK ZONE

## GENERAL NOTES

1. VERIFY EXISTING FIELD CONDITIONS.
2. THIS DETAIL SUPPLEMENTS S.D.D. "TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNAL". FOLLOW S.D.D. EXCEPT AS SHOWN IN THIS DETAIL.
3. SEE ADDITIONAL STANDARD DETAIL DRAWINGS FOR OTHER TRAFFIC CONTROL REQUIREMENTS.



R10-7  
24" X 30"

PLACE SIGN SOUTH OF  
STH 80 / TOWN HALL RD  
INTERSECTION

STAGE 1 DETAIL - TRAFFIC USING NORTHBOUND LANE ON BRIDGE

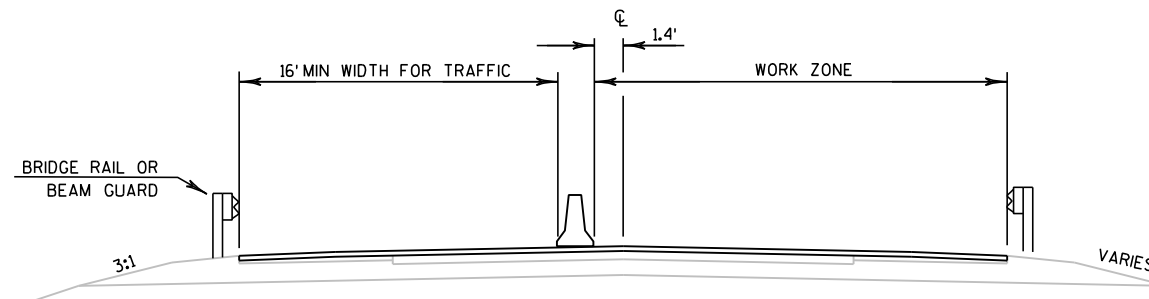
## TEMPORARY TRAFFIC SIGNAL FOR ONE LANE BRIDGE - OWL CREEK - STH 80

## LEGEND

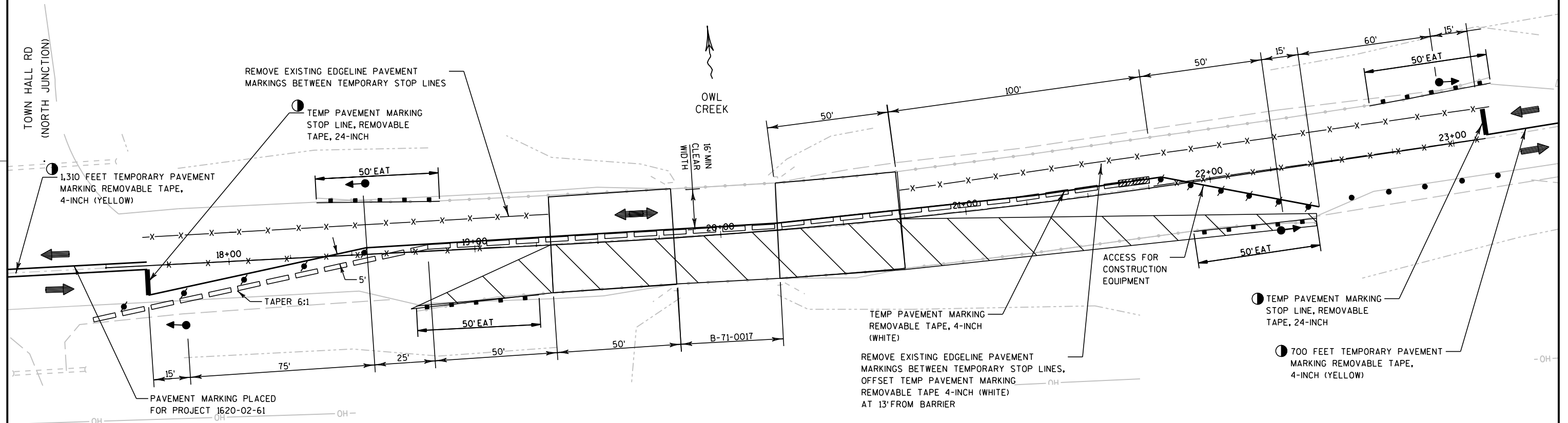
- TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
- ▬ TEMPORARY PRECAST CONCRETE BARRIER
- ◀ TEMPORARY TRAFFIC SIGNAL
- ➡ DIRECTION OF TRAFFIC FLOW
- ▨ WORK AREA
- ▨ CRASH CUSHION TEMPORARY
- X-X- REMOVING PAVEMENT MARKINGS
- PLACED IN STAGE 1

## GENERAL NOTES

1. VERIFY EXISTING FIELD CONDITIONS.
2. THIS DETAIL SUPPLEMENTS S.D.D. "TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNAL". FOLLOW S.D.D. EXCEPT AS SHOWN IN THIS DETAIL.
3. SEE ADDITIONAL STANDARD DETAIL DRAWINGS FOR OTHER TRAFFIC CONTROL REQUIREMENTS.



TYPICAL SECTION IN WORK ZONE



STAGE 2 DETAIL - TRAFFIC USING SOUTHBOUND LANE ON BRIDGE

## TEMPORARY TRAFFIC SIGNAL FOR ONE LANE BRIDGE - OWL CREEK - STH 80



R10-7  
24" X 30"

PLACE SIGN SOUTH OF  
STH 80 / TOWN HALL RD  
INTERSECTION

SEQUENCE OF OPERATIONS				
STRUCTURE: B - 71 - 0017     STH 80				
PRE - TIMED CYCLE 1 =        94        seconds				
TIME: 6:00 AM - 6:00 PM				
INTERVAL	EB	WB	INTERVAL LENGTH (SEC)	% OF CYCLE
	A1, A2	B1, B2		
PHASE A	G	R	21	22.3%
CLEARANCE	Y	R	4	4.3%
CLEARANCE	R	R	22	23.4%
PHASE B	R	G	21	22.3%
CLEARANCE	R	Y	4	4.3%
CLEARANCE	R	R	22	23.4%
			94	100.0%

SEQUENCE OF OPERATIONS				
STRUCTURE: B - 71 - 0017     STH 80				
PRE - TIMED CYCLE 1 =        72        seconds				
TIME: 6:00 PM - 6:00 AM				
INTERVAL	EB	WB	INTERVAL LENGTH (SEC)	% OF CYCLE
	A1, A2	B1, B2		
PHASE A	G	R	10	13.9%
CLEARANCE	Y	R	4	5.6%
CLEARANCE	R	R	22	30.6%
PHASE B	R	G	10	13.9%
CLEARANCE	R	Y	4	5.6%
CLEARANCE	R	R	22	30.6%
			72	100.0%

NOTE: G = GREEN  
Y = YELLOW  
R = RED

DATE 17OCT13		E S T I M A T E O F Q U A N T I T I E S				
LINE NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	1620-02-60 QUANTITY	1620-02-61 QUANTITY
0010	204.0120	REMOVING ASPHALTIC SURFACE MILLING	SY	900.000	450.000	450.000
0020	213.0100	FINISHING ROADWAY (PROJECT) 01.	EACH	1.000	1.000	
		1620-02-60				
0030	213.0100	FINISHING ROADWAY (PROJECT) 02.	EACH	1.000		1.000
		1620-02-61				
0050	305.0110	BASE AGGREGATE DENSE 3/4-INCH	TON	60.000	30.000	30.000
0060	455.0605	TACK COAT	GAL	24.000	12.000	12.000
0070	465.0105	ASPHALTIC SURFACE	TON	100.000	50.000	50.000
0080	465.0110	ASPHALTIC SURFACE PATCHING	TON	40.000	20.000	20.000
0090	465.0125	ASPHALTIC SURFACE TEMPORARY	TON	20.000	5.000	15.000
0110	502.0100	CONCRETE MASONRY BRIDGES	CY	85.000	45.000	40.000
0120	502.3200	PROTECTIVE SURFACE TREATMENT	SY	440.000	220.000	220.000
0130	505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	4,660.000	2,490.000	2,170.000
0140	509.0301	PREPARATION DECKS TYPE 1	SY	60.000	30.000	30.000
0150	509.0302	PREPARATION DECKS TYPE 2	SY	20.000	10.000	10.000
0170	509.1500	CONCRETE SURFACE REPAIR	SF	40.000	20.000	20.000
0180	509.2000	FULL-DEPTH DECK REPAIR	SY	1.000	1.000	
0190	509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	34.000	14.000	20.000
0200	509.9005.S	REMOVING CONCRETE MASONRY DECK OVERLAY (STRUCTURE) 01. B-71-0017	SY	184.000	184.000	
0210	509.9005.S	REMOVING CONCRETE MASONRY DECK OVERLAY (STRUCTURE) 02. B-71-0016	SY	184.000		184.000
0230	603.8000	CONCRETE BARRIER TEMPORARY PRECAST DELIVERED	LF	870.000	420.000	450.000
0240	603.8125	CONCRETE BARRIER TEMPORARY PRECAST INSTALLED	LF	870.000	420.000	450.000
0250	606.0300	RI PRAP HEAVY	CY	570.000	310.000	260.000
0260	614.0010	BARRIER SYSTEM GRADING SHAPING FINISHING	EACH	8.000	4.000	4.000
0270	614.0305	STEEL PLATE BEAM GUARD CLASS A	LF	94.000		94.000
0280	614.0370	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL	EACH	8.000	4.000	4.000
0290	614.0905	CRASH CUSHIONS TEMPORARY	EACH	2.000	1.000	1.000
0300	614.0920	SALVAGED RAIL	LF	387.500	200.000	187.500
0310	614.0950	REPLACING GUARDRAIL POSTS AND BLOCKS	EACH	43.000	22.000	21.000
0320	614.0951	REPLACING GUARDRAIL RAIL AND HARDWARE	LF	75.000	50.000	25.000
0330	619.1000	MOBILIZATION	EACH	0.800	0.400	0.400
0340	628.1504	SILT FENCE	LF	1,650.000	850.000	800.000
0350	628.1520	SILT FENCE MAINTENANCE	LF	1,650.000	850.000	800.000
0360	628.1905	MOBILIZATIONS EROSION CONTROL	EACH	6.000	3.000	3.000
0370	628.1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	2.000	1.000	1.000
0380	628.2008	EROSION MAT URBAN CLASS I TYPE B	SY	2,320.000	1,300.000	1,020.000
0390	628.6005	TURBIDITY BARRIERS	SY	240.000	120.000	120.000
0400	628.7504	TEMPORARY DITCH CHECKS	LF	90.000	50.000	40.000
0410	628.7570	ROCK BAGS	EACH	200.000	100.000	100.000
0420	638.2102	MOVING SIGNS TYPE II	EACH	6.000		6.000
0430	638.4000	MOVING SMALL SIGN SUPPORTS	EACH	6.000		6.000
0440	642.5001	FIELD OFFICE TYPE B	EACH	1.000	0.500	0.500
0450	643.0100	TRAFFIC CONTROL (PROJECT) 01. 1620-02-60	EACH	1.000	1.000	
0460	643.0100	TRAFFIC CONTROL (PROJECT) 02. 1620-02-61	EACH	1.000		1.000
0480	643.0300	TRAFFIC CONTROL DRUMS	DAY	2,300.000	1,100.000	1,200.000
0490	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	400.000	100.000	300.000
0500	643.0705	TRAFFIC CONTROL WARNING LIGHTS TYPE A	DAY	600.000	200.000	400.000
0510	643.0715	TRAFFIC CONTROL WARNING LIGHTS TYPE C	DAY	1,000.000	500.000	500.000
0520	643.0900	TRAFFIC CONTROL SIGNS	DAY	3,300.000	1,400.000	1,900.000



DATE 17OCT13			E S T I M A T E O F Q U A N T I T I E S			
LINE	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	1620-02-60 QUANTITY	1620-02-61 QUANTI TY
0530	643.1000	TRAFFIC CONTROL SIGNS FIXED MESSAGE	SF	36.000	18.000	18.000
0540	646.0106	PAVEMENT MARKING EPOXY 4-INCH	LF	3,100.000	1,700.000	1,400.000
0550	646.0600	REMOVING PAVEMENT MARKINGS	LF	2,700.000	1,380.000	1,320.000
0560	649.0400	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH	LF	8,400.000	4,450.000	3,950.000
0570	649.1400	TEMPORARY PAVEMENT MARKING STOP LINE REMOVABLE TAPE 24-INCH	LF	80.000	40.000	40.000
0580	661.0100	TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE) 01. B-71-0017	LS	1.000	1.000	
0590	661.0100	TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE) 02. B-71-0016	LS	1.000		1.000
0610	690.0150	SAWING ASPHALT	LF	160.000	80.000	80.000
0620	715.0502	INCENTIVE STRENGTH CONCRETE STRUCTURES	DOL	510.000	270.000	240.000
0630	SPV.0025	SPECIAL 01. NON-SHRINK GROUT	CF	200.000	100.000	100.000
0640	SPV.0060	SPECIAL 01. EMBEDDED GALVANIC ANODES	EACH	62.000	31.000	31.000
0650	SPV.0165	SPECIAL 01. SPRAYED ASPHALTIC SHOULDER TREATMENT	SF	5,000.000	3,000.000	2,000.000

REMOVING ASPHALTIC SURFACE MILLING

PROJECT	STATION TO STATION	LOCATION	204.0120 SY
1620-02-61	9+27.25 - BRIDGE	STH 80	225
	BRIDGE - 10+69.75	STH 80	225
SUBTOTAL 1620-02-61			450
1620-02-60	19+30.75 - BRIDGE	STH 80	225
	BRIDGE - 20+73.25	STH 80	225
SUBTOTAL 1620-02-60			450
TOTAL			900

BASE AGGREGATE DENSE

PROJECT	STATION TO STATION	LOCATION	305.0110 BASE AGGREGATE DENSE 3/4-INCH TON
1620-02-61	7+75 - 9+21, RT	STH 80	8
	7+75 - 9+21, LT	STH 80	7
	10+50 - 11+15, RT	STH 80	3
	10+53.6 - 11+30	STH 80	6
	UNDISTRIBUTED	STH 80	6
SUBTOTAL 1620-02-61			30
1620-02-60	17+50 - 18+86.7, LT	STH 80	3
	17+69 - 19+25.0, RT	STH 80	8
	21+90.3 - 23+40, RT	STH 80	7
	22+68.4 - 24+18, LT	STH 80	6
	UNDISTRIBUTED	STH 80	6
SUBTOTAL 1620-02-60			30
TOTAL			60

CONCRETE BARRIER TEMPORARY PRECAST / CRASH CUSHIONS TEMPORARY

		603.8000 CONCRETE BARRIER TEMPORARY PRECAST DELIVERED	603.8125 CONCRETE BARRIER TEMPORARY PRECAST INSTALLED	614.0905  CRASH CUSHIONS TEMPORARY***
PROJECT	LOCATION	LF	LF	EACH
1620-02-61	STH 80	450	450	1
1620-02-60	STH 80	420	420	1
TOTALS		870	870	2

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

ASPHALTIC ITEMS

			455.0605  TACK COAT GAL	465.0105  ASPHALTIC SURFACE TON	465.0110 ASPHALTIC SURFACE PATCHING TON	465.0125 ASPHALTIC SURFACE TEMPORARY TON	SPV.0165.01 SPRAYED ASPHALTIC SHOULDER TREATMENT SF
PROJECT	STATION TO STATION	LOCATION					
1620-02-61	8+00 - 8+50, LT	STH 80				7	
	8+71 - BRIDGE, LT & RT	STH 80					820
	9+27.25 - BRIDGE	STH 80	6	25			
	BRIDGE - 10+69.75	STH 80	6	25			
	BRIDGE - 11+50, LT & RT	STH 80					990
	11+25 - 11+50, RT	STH 80				5	
	UNDISTRIBUTED		-	-	20	3	190
SUBTOTAL 1620-02-61			12	50	20	15	2,000
1620-02-60	18+25 - 18+50, RT	STH 80				3	
	18+37 - BRIDGE, LT & RT	STH 80					920
	19+30.75 - BRIDGE	STH 80	6	25			
	BRIDGE - 20+73.25	STH 80	6	25			
	BRIDGE - 23+18, LT & RT	STH 80					1,900
	22+75 - 23+00, RT	STH 80					
	UNDISTRIBUTED				20	2	180
SUBTOTAL 1620-02-60			12	50	20	5	3,000
TOTALS			24	100	40	20	5,000

SALVAGED RAIL

PROJECT	STATION TO STATION	LOCATION	614.0920 LF
1620-02-61	8+71 - 9+21, RT	STH 80	50
	8+71 - 9+21, LT	STH 80	50
	10+50 - 11+00, RT	STH 80	50
	10+53.6 - 10+91.1, LT	STH 80	37.5
SUBTOTAL 1620-02-61			187.5
1620-02-60	18+36.7 - 18+86.7, LT	STH 80	50
	18+75.0 19+25.0, RT	STH 80	50
	21+90.3 - 22+40.3, RT	STH 80	50
	22+68.4 - 23+18.4, LT	STH 80	50
SUBTOTAL 1620-02-60			200
TOTAL			387.5

\*\*\* CRASH CUSHION DESIGN PARAMETERS:  
CRASH TEST CONDITION TL-3  
OBJECT MARKING PATTERN OM-3L  
WIDTH REQUIREMENTS L = 15', N = 6', F =2'

BARRIER SYSTEM GRADING SHAPING FINISHING

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

PROJECT	STATION TO STATION	LOCATION	614.0100 GRADING, SHAPING AND FINISHING BARRIER TERMINALS EACH	FOR INFORMATION ONLY				
				COMMON EXCAVATION CY	BORROW CY	TOPSOIL SY	SEED NO. 30 LBS	FERTILIZER TYPE B LBS
1620-02-61	8+71 - 9+21, RT	STH 80	1	3	2	240	4	15
	8+71 - 9+21, LT	STH 80	1	3	0	160	3.0	10
	10+50 - 11+00, RT	STH 80	1	1	40	160	3.0	10
	50+39 - 50+89***	TOWN HALL ROAD	1	3	30	260	5.0	16
SUBTOTAL 1620-02-61			4	10	72	820	15	51
1620-02-60	18+36.7 - 18+86.7, LT	STH 80	1	2	20	260	5.0	16
	18+75.0 19+25.0, RT	STH 80	1	4	8	240	4	15
	21+90.3 - 22+40.3, RT	STH 80	1	3	30	260	5.0	16
	22+68.4 - 23+18.4, LT	STH 80	1	3	70	300	5.0	19
SUBTOTAL 1620-02-60			4	12	128	1060	19	66
TOTALS			8	22	200	1880	34	117

\*\*\* INCLUDES GRADING BEHIND BEAM GUARD STA 10+50 TO STA 11+00 LT

STEEL PLATE BEAM GUARD

PROJECT	STATION TO STATION	LOCATION	614.0305 STEEL PLATE BEAM GUARD CLASS A LF	614.0370 STEEL PLATE BEAM GUARD EAT EACH	614.0950 REPLACING GUARDRAIL POSTS & BLOCKS EACH	614.0951 REPLACING GUARDRAIL RAIL & HARDWARE LF
1620-02-61	8+71 - 9+21, RT	STH 80		1		
	8+71 - 9+21, LT	STH 80		1		
	9+50 - 9+80 RT & LT	STH 80			8	
	10+20 - 10+50 RT & LT	STH 80			8	
	10+50 - 11+00, RT	STH 80		1		
	10+53.6 - 11+03.6	STH 80	50*			
	50+39 - 50+89	TOWN HALL RD		1		
	50+89 - 51+25	TOWN HALL RD	43.75**			
	UNDISTRIBUTED	STH 80			5	25
SUBTOTAL 1620-02-61			94	4	21	25
1620-02-60	18+36.7 - 18+86.7, LT	STH 80		1		---
	18+75.0 19+25.0, RT	STH 80		1		---
	19+50 - 19+80 RT & LT	STH 80			8	
	20+20 - 20+50 RT & LT	STH 80			8	
	21+77.8- 21+90.3, RT	STH 80			1	12.5
	21+90.3 - 22+40.3, RT	STH 80		1		
	22+68.4 - 23+18.4, LT	STH 80		1		
	UNDISTRIBUTED	STH 80			5	37.5
SUBTOTAL 1620-02-60			0	4	22	50
TOTALS			94	8	43	75

\* SHOP BEND END 12.5', R = 25'

\*\* SHOP BEND R = 59'

EROSION CONTROL ITEMS

ALL ITEMS ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

PROJECT	STATION TO STATION	LOCATION	628.1504 SILT FENCE LF	628.1520 SILT FENCE MAINTENANCE LF	628.1905 MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH	628.2008 EROSION MAT URBAN CLASS I TYPE B SY	628.7504 TEMPORARY DITCH CHECKS LF	628.7570 ROCK BAGS EACH
1620-02-61	7+75- 9+50, LT & RT	STH 80	350	350			400	10	
	10+20 - 11+00, RT	STH 80	80	80			160	10	
	10+20 - 11+00, LT	STH 80	80	80			80	10	
	50+20 - 51+20	TOWN HALL RD	100	100			180		
	UNDISTRIBUTED	STH 80	190	190	3	1	200	10	100
SUBTOTAL 1620-02-61			800	800	3	1	1,020	40	100
1620-02-60	17+50 - 19+20, LT	STH 80	160	160			260	10	
	17+50 - 19+50, RT	STH 80	200	200			240	10	
	21+50 - 23+20, RT	STH 80	160	160			260	10	
	22+30 - 24+20, LT	STH 80	160	160			300	10	
	UNDISTRIBUTED	STH 80	170	170	3	1	240	10	100
SUBTOTAL 1620-02-60			850	850	3	1	1,300	50	100
TOTAL			1,650	1,650	6	2	2,320	90	200

TURBIDITY BARRIER

PROJECT	STATION	LOCATION	628.6005 SY
1620-02-61	9+85	STH 80	60
	10+15	STH 80	60
SUBTOTAL 1620-02-61			120
1620-02-60	19+85	STH 80	60
	20+15	STH 80	60
SUBTOTAL 1620-02-60			120
TOTAL			240

HEIGHT = 10'

MOVING SIGNS TYPE II AND MOVING SMALL SIGN SUPPORTS

PROJECT	SIGN NO.	FROM STATION	TO STATION	LOCATION	DESCRIPTION	638.2102 MOVING SIGNS TYPE II EACH	638.4000 MOVING SMALL SIGN SUPPORTS EACH	REMARKS
1620-02-61	M1-01	7+84 , RT	7+84 , RT	STH 80	SPEED LIMIT 45 MPH	1	1	
	M1-02	7+84 , RT	7+84 , RT	STH 80	NO PASSING ZONE	1	---	LOCATED ON SAME POST AS M1-01
	M1-03	12+72 , LT	12+72 , LT	STH 80	S STH 80 E STH 54 W STH 54 J ASSEMBLY	1	2	
	M1-04	11+05 , LT	11+05 , LT	STH 80	STOP	1	1	
	M1-05	12+15 , LT	12+15 , LT	STH 80	JCT STH 54	1	1	
	M1-06	12+15 , LT	12+15 , LT	STH 80	SPEED LIMIT 45 MPH	1	1	
PROJECT TOTALS						6	6	

TRAFFIC CONTROL

PROJECT	LOCATION	SERVICE PERIOD DAYS	643.0300 DRUMS NO DAYS	643.0420 BARRICADES TYPE III NO DAYS	643.0705 WARNING LIGHTS TYPE A NO DAYS	643.0715 WARNING LIGHTS TYPE C NO DAYS	643.0900 SIGNS NO DAYS	661.0100 TEMPORARY TRAFFIC SIGNALS FOR BRIDGES LS	REMARKS
1620-02-61	WORK ON SHOULDER	2	10 20				5 10		INCLUDES SIGNAL INSTALLATION
	TEMPORARY SIGNAL: B 71-0016	50	20 1,000	6 300	8 400	10 500	35 1,750	1	
	UNDISTRIBUTED		180				140		
SUBTOTAL 1620-02-61			1,200	300	400	500	1,900	1	
1620-02-60	WORK ON SHOULDER	5	10 50				5 25		INCLUDES SIGNAL INSTALLATION
	TEMPORARY SIGNAL: B 71-0017	50	20 1,000	2 100	4 200	10 500	25 1,250	1	
	UNDISTRIBUTED		50				125		
SUBTOTAL 1620-02-60			1,100	100	200	500	1,400	1	
TOTALS			2,300	400	600	1,000	3,300		

TRAFFIC CONTROL SIGNS FIXED MESSAGE

PROJECT	LOCATION	SIZE (INCHES)	MESSAGE	643.1000 SF	COMMENTS
1620-02-61	STH 80	72 X 36	BRIDGE WORK BEGINS XX/XX/XXXX	18	PLACE ONE WEEK PRIOR TO BEGINNING CONSTRUCTION
SUBTOTAL 1620-02-61				18	
1620-02-60	STH 80	72 X 36	BRIDGE WORK BEGINS XX/XX/XXX	18	PLACE ONE WEEK PRIOR TO BEGINNING CONSTRUCTION
SUBTOTAL 1620-02-60				18	
PROJECT TOTAL				36	

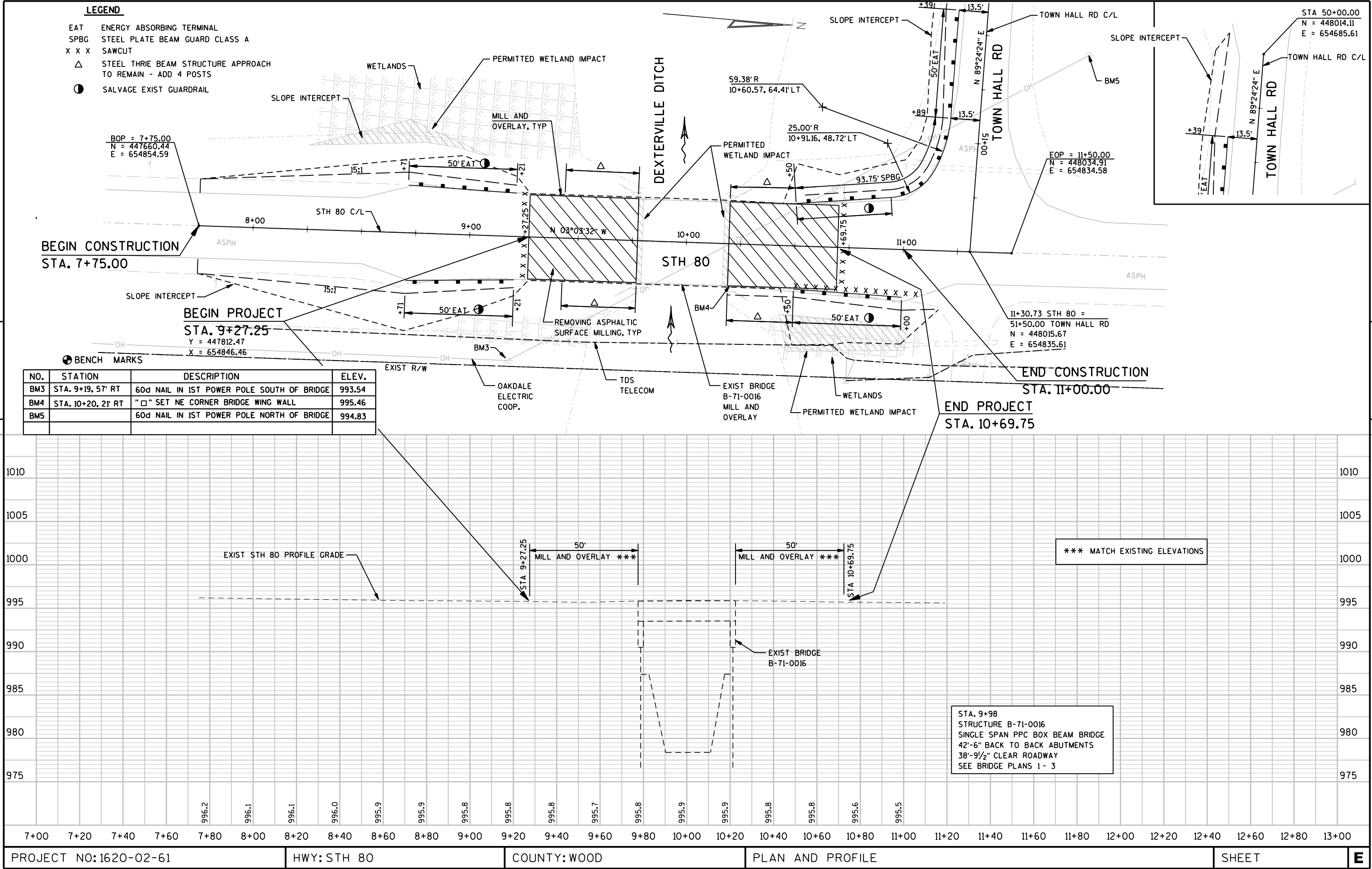
PAVEMENT MARKING

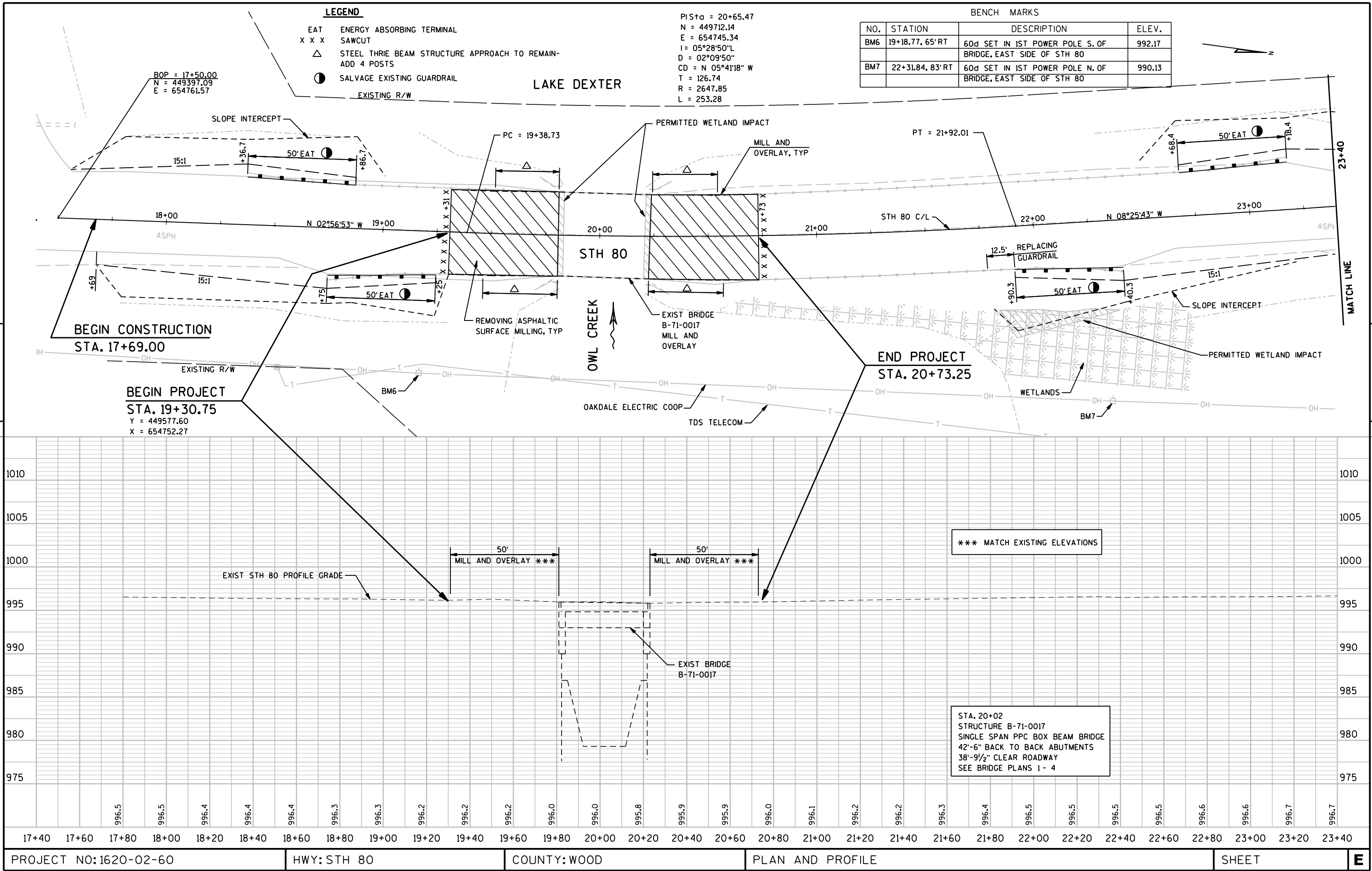
PROJECT		****  EPOXY 4-INCH (WHITE) LF	****  EPOXY 4-INCH (YELLOW) LF	646.0106  PAVEMENT MARKING EPOXY 4-INCH LF	646.0600  REMOVING PAVEMENT MARKINGS LF	****  TEMPORARY PAVT MARKING REMOVABLE TAPE 4-INCH (WHITE) LF	****  TEMPORARY PAVT MARKING REMOVABLE TAPE 4-INCH (YELLOW) LF	649.0400  TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH LF	649.1400  TEMPORARY PAVT MARKING STOP LINE REMOVABLE TAPE 24-INCH LF
1620-02-61	STH 80	1,120	140	1,260	1,260	2,060	1,510	3,570	30
	UNDISTRIBUTED	80	60	140	60	140	240	380	10
SUBTOTALS 1620-02-61				1,400	1,320			3,950	40
1620-02-60	STH 80	1,080	450	1,530	1,300	2,020	2,010	4,030	30
	UNDISTRIBUTED	120	50	170	80	80	340	420	10
SUBTOTALS 1620-02-60				1,700	1,380			4,450	40
PROJECT TOTALS				3,100	2,700			8,400	80

\*\*\*\* FOR INFORMATION ONLY.  
ESTABLISH NO-PASSING ZONE BETWEEN STRUCTURES

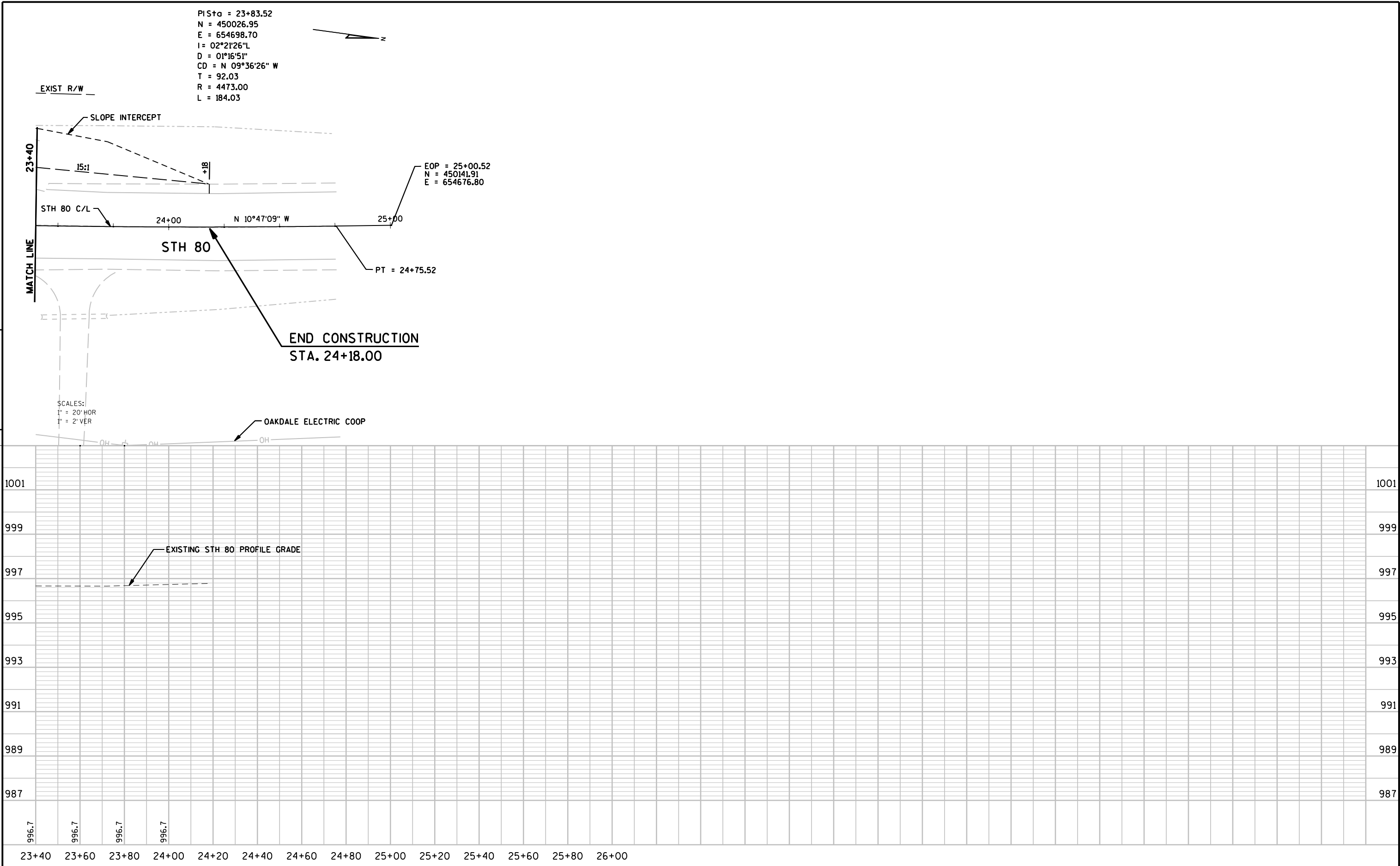
SAWING ASPHALT

PROJECT	STATION	LOCATION	690.0150 LF
1620-02-61	9+27.25	STH 80	40
	10+69.75	STH 80	40
SUBTOTAL 1620-02-61			80
1620-02-60	19+30.75	STH 80	40
	20+73.25	STH 80	40
SUBTOTAL 1620-02-60			80
TOTAL			160





5



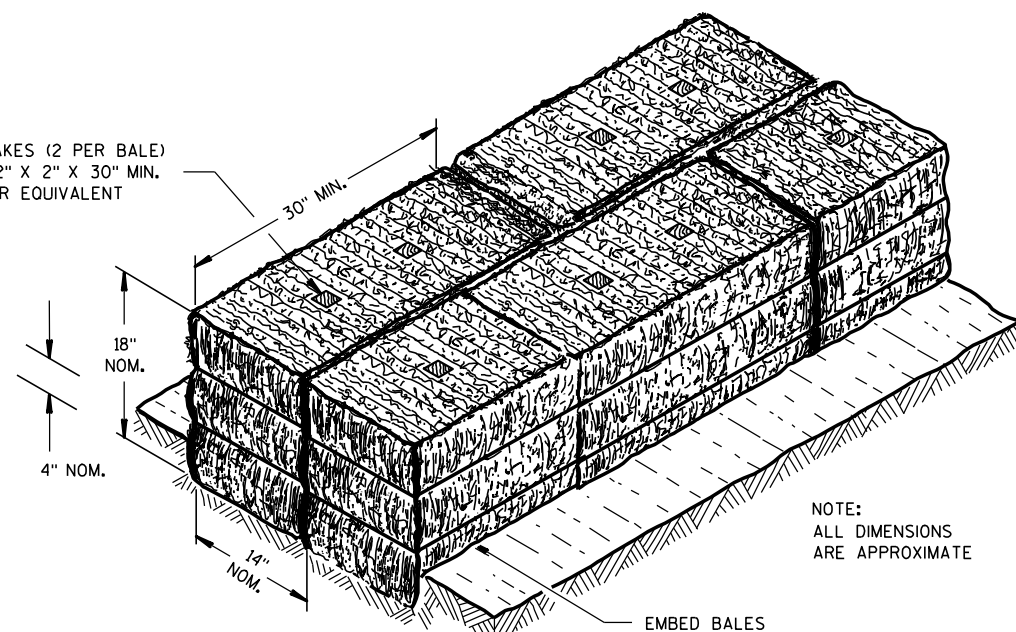
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Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
09G02-03A	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03B	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03C	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
14B07-13A	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13B	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13C	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13D	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13E	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13F	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13G	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13H	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B15-07A	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-07B	STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATION & ELEMENTS
14B15-07C	STEEL PLATE BEAM GUARD, CLASS "A", INSTALLATION & ELEMENTS
14B20-11A	STEEL THRI E BEAM STRUCTURE APPROACH
14B24-07A	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL
14B24-07B	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL
14B24-07C	STEEL PLATE BEAM GUARD ENERGY ABSORBING TERMINAL
15C03-01	BARRICADES AND SIGNS FOR SIDEROAD CLOSURES
15C08-16A	PAVEMENT MARKING (MAINLINE)
15C12-03	TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)
15C19-02A	MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY
15D28-01	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D33-02	TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS

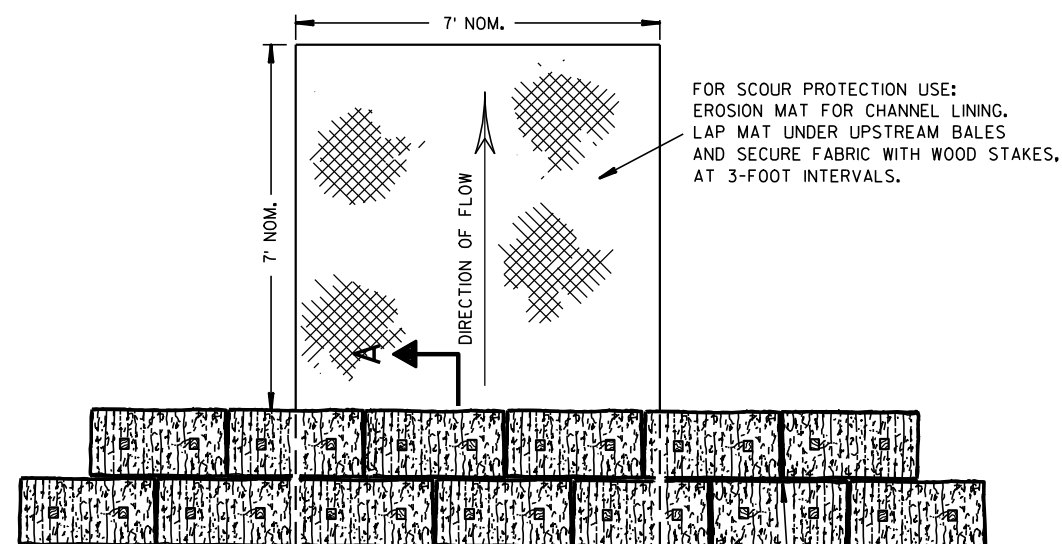
WOOD STAKES (2 PER BALE)  
NOMINAL 2" X 2" X 30" MIN.  
LENGTH OR EQUIVALENT



NOTE:  
ALL DIMENSIONS  
ARE APPROXIMATE

EMBED BALES

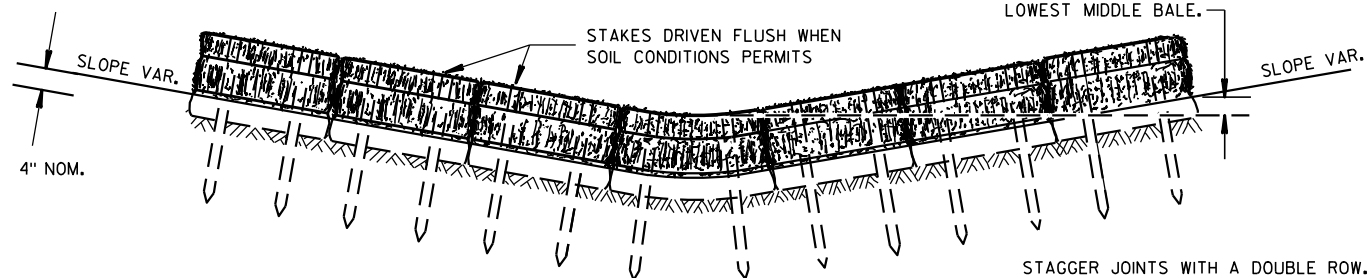
SECTION A-A



PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT  
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL  
BE EQUAL TO OR GREATER THAN TOP OF  
LOWEST MIDDLE BALE.



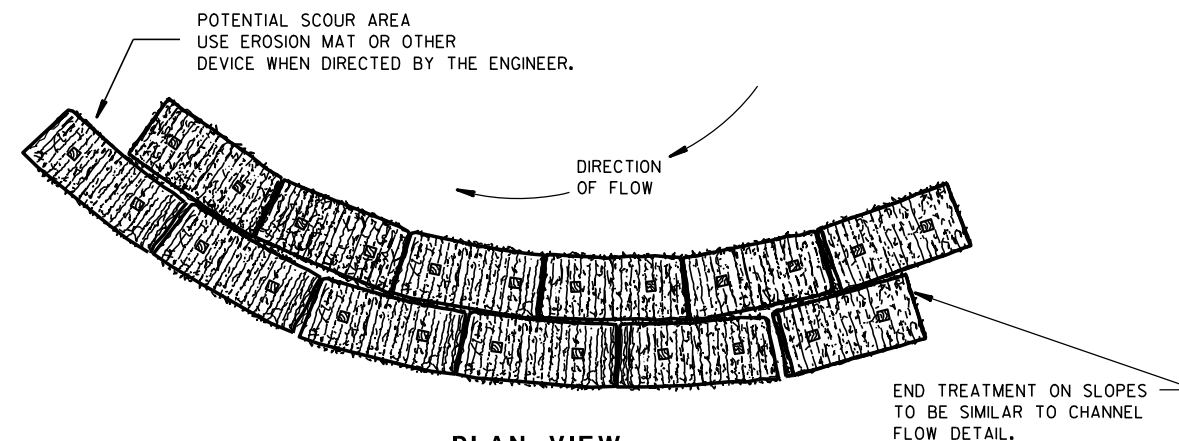
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

## GENERAL NOTES

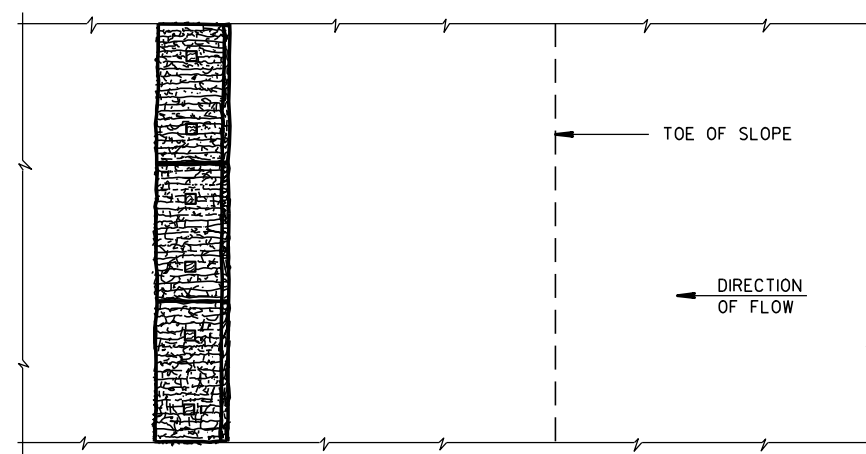
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

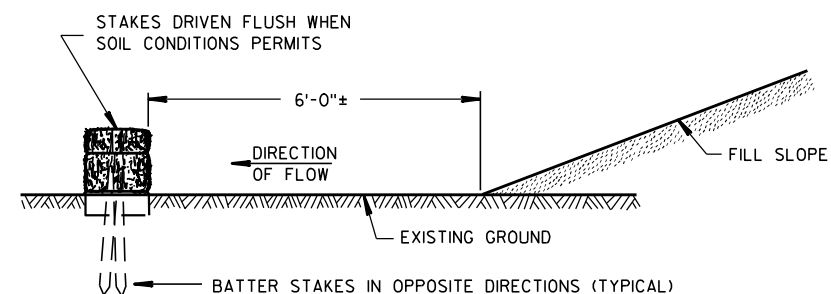


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

## TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE

/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER

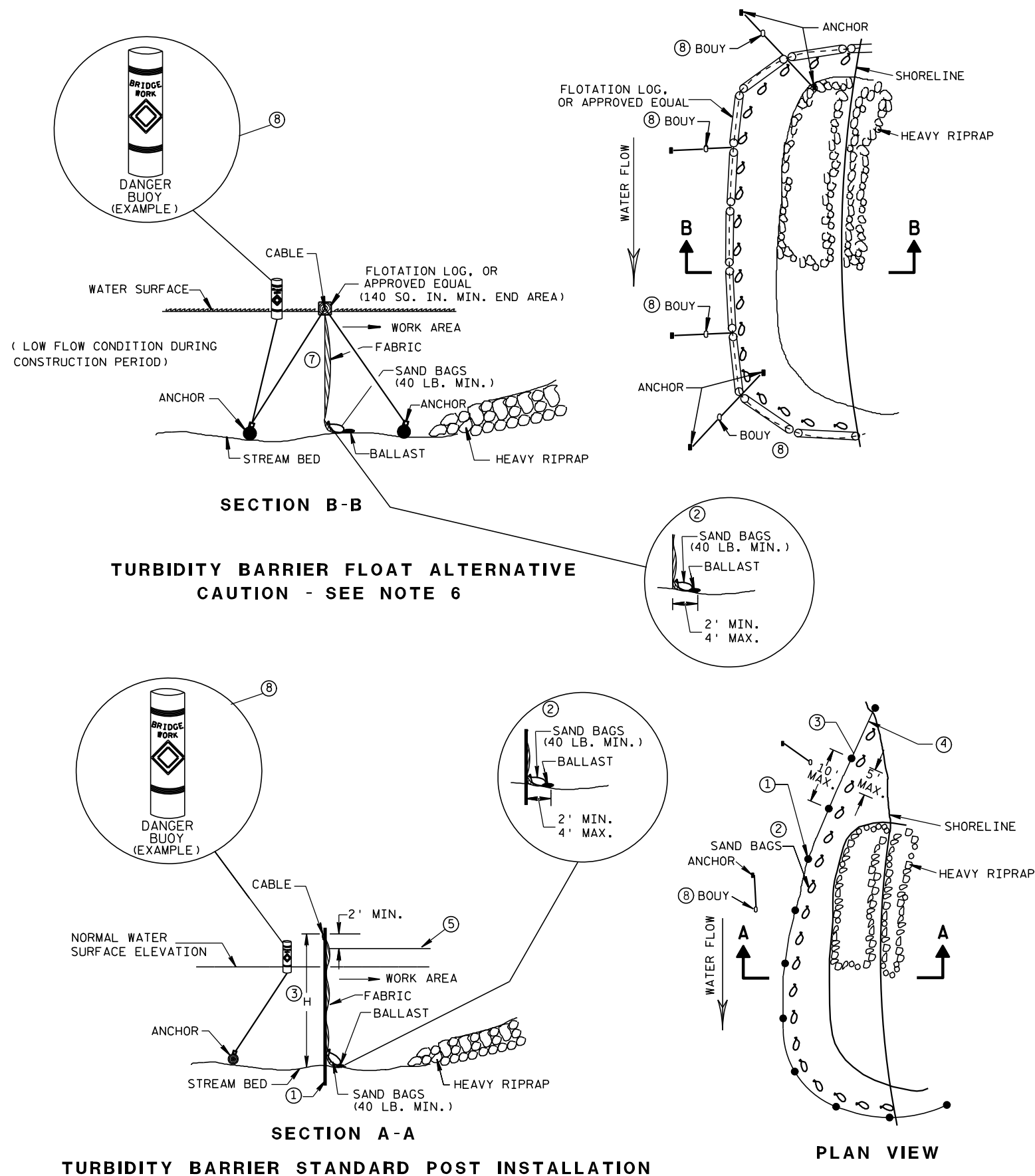
FHWA



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<p>SILT FENCE</p>	
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED 4-29-05 DATE</p>	<p>/s/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER</p>

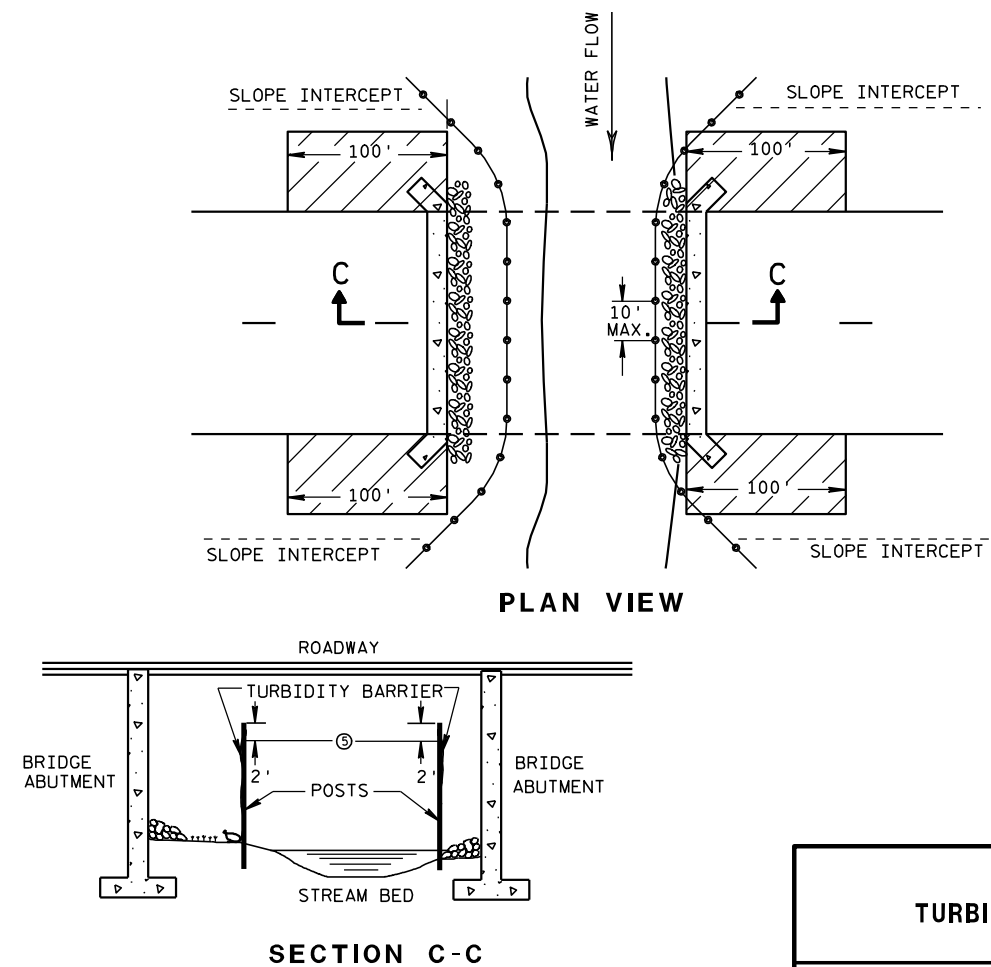


## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



## TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

### TURBIDITY BARRIER

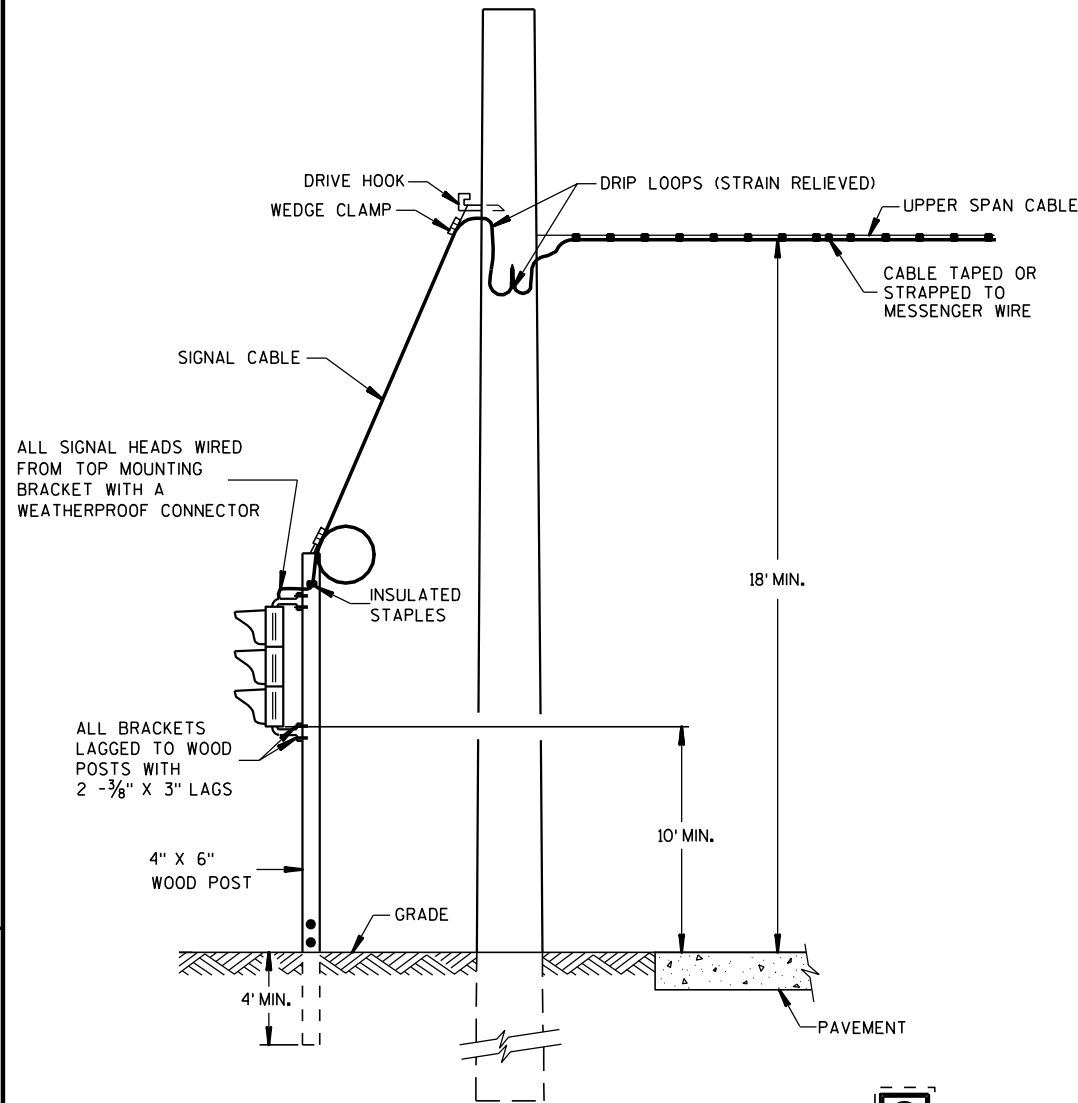
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02  
DATE

FWHA

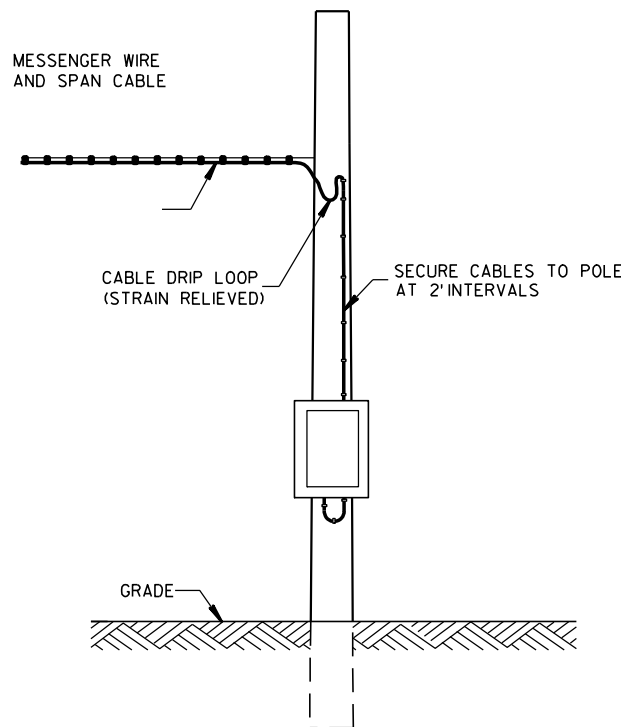
/S/ Beth Canestra  
CHIEF ROADWAY DEVELOPMENT ENGINEER



TYPICAL DROP TO TRAFFIC SIGNAL FACE

OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES	
SPEED LIMIT	OFFSET DISTANCE**
GREATER THAN 45 MPH	18 FT
45 MPH OR LESS	12 FT
45 MPH OR LESS W/ CURBS	2 FT
**NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.	

MINIMUM POLE LENGTHS	CLASS	MINIMUM BURIAL DEPTHS
25 FEET	Ⅴ	5 FEET
30 FEET	Ⅴ	6 FEET
35 FEET	Ⅳ	7 FEET
40 FEET	Ⅳ	8 FEET
45 FEET	Ⅳ	9 FEET



POLE MOUNT CABINET INSTALLATION

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAYBE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY POLES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

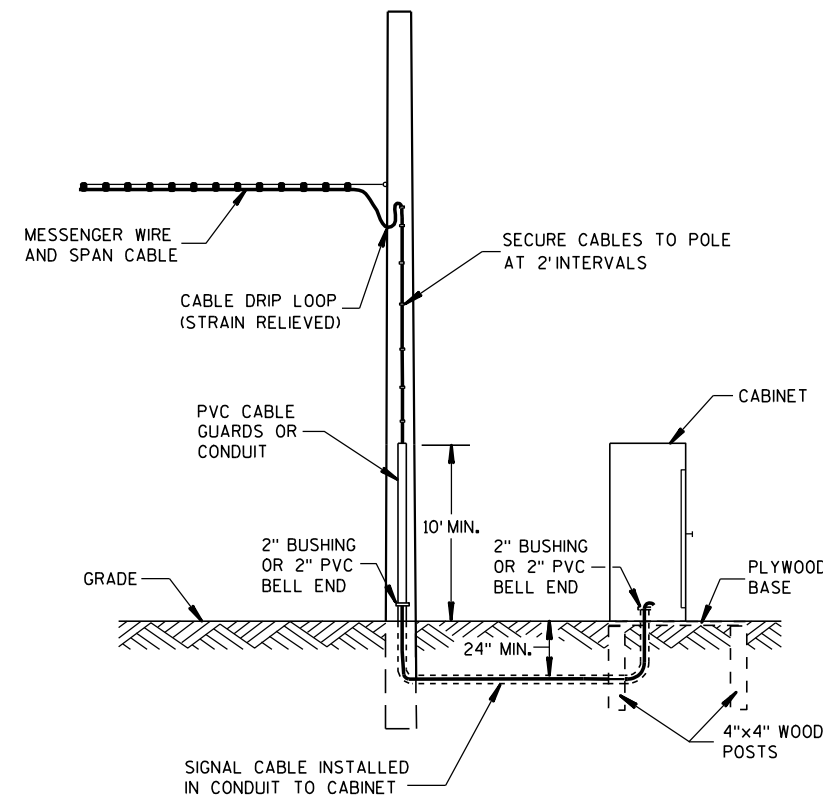
WOOD POLES (NONBREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAMGUARD, ETC.).

WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

VERTICAL CLEARANCE ETC. PER NEC.

TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

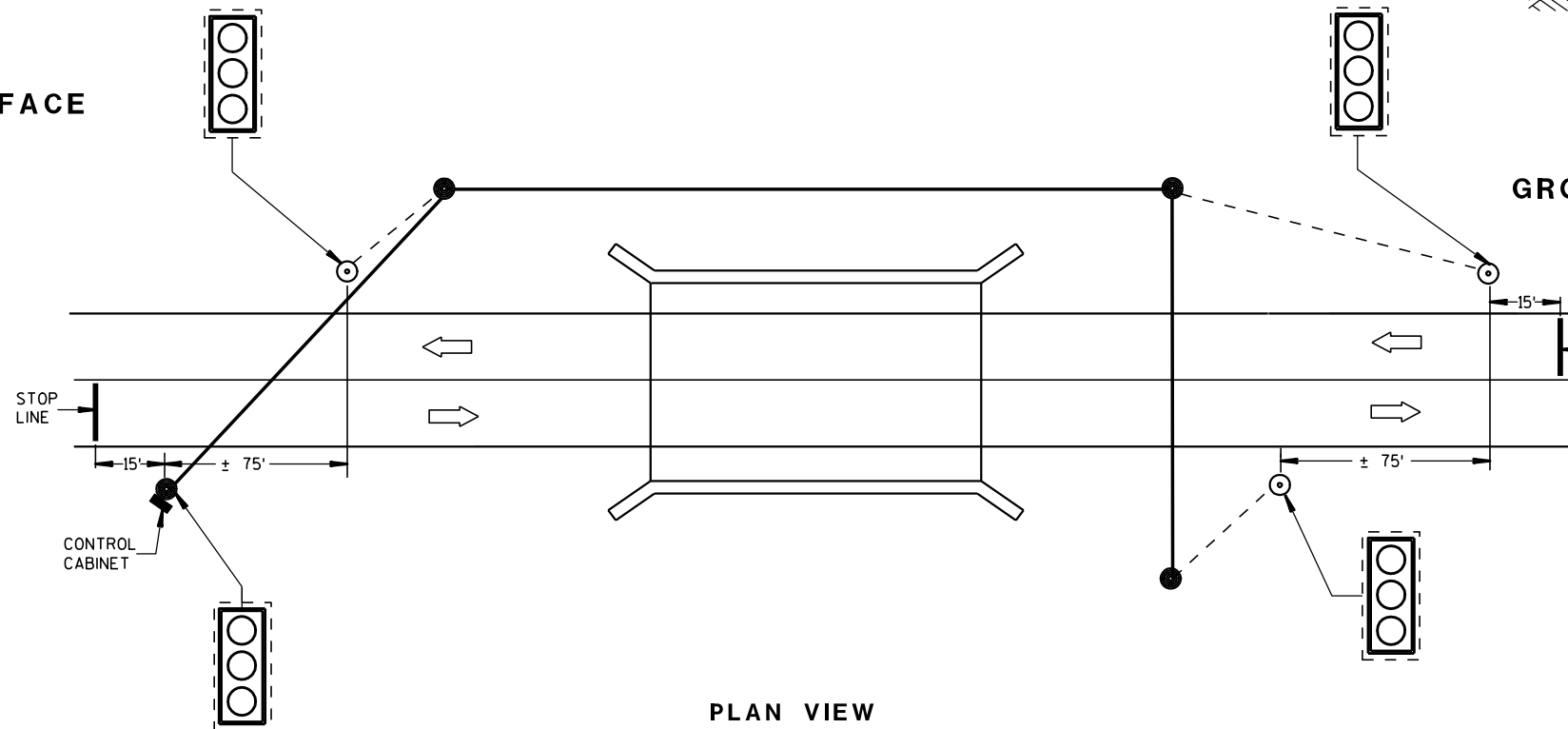
EACH TRAFFIC SIGNAL FACE SHALL HAVE A BACKPLATE.



GROUND MOUNT CABINET INSTALLATION

## LEGEND

- WOOD POLE (NONBREAKAWAY)
- WOOD POST (BREAKAWAY)
- SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER
- LED TRAFFIC SIGNAL FACE WITH BACKPLATE
- DIRECTION OF TRAFFIC

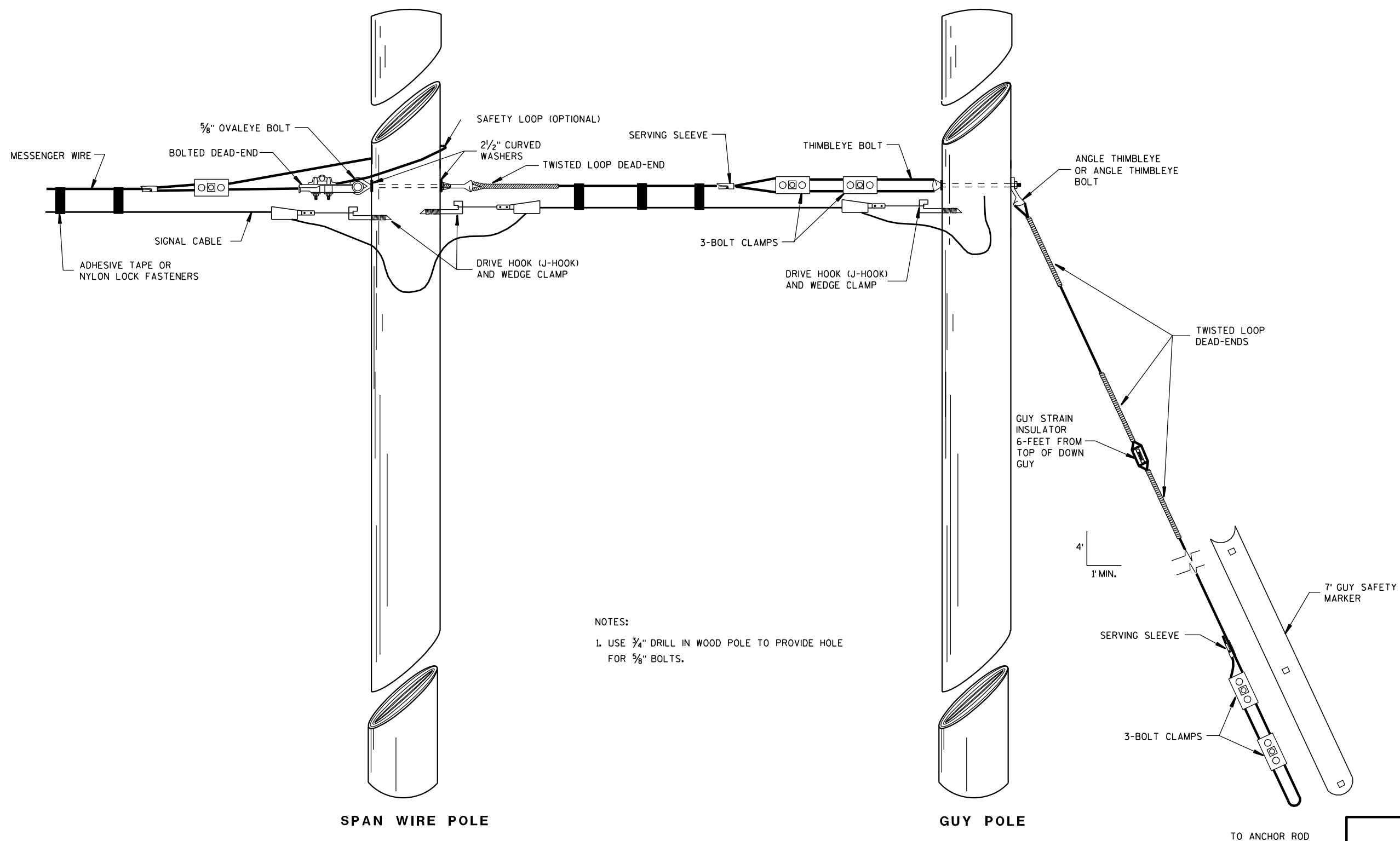


PLAN VIEW  
TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

## BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
3/2/2011 DATE /S/ Thomas J. Goring  
STATE ELECTRICAL ENGINEER FOR HWYS  
FHWA



## NOTES:

1. USE 3/4" DRILL IN WOOD POLE TO PROVIDE HOLE FOR 5/8" BOLTS.

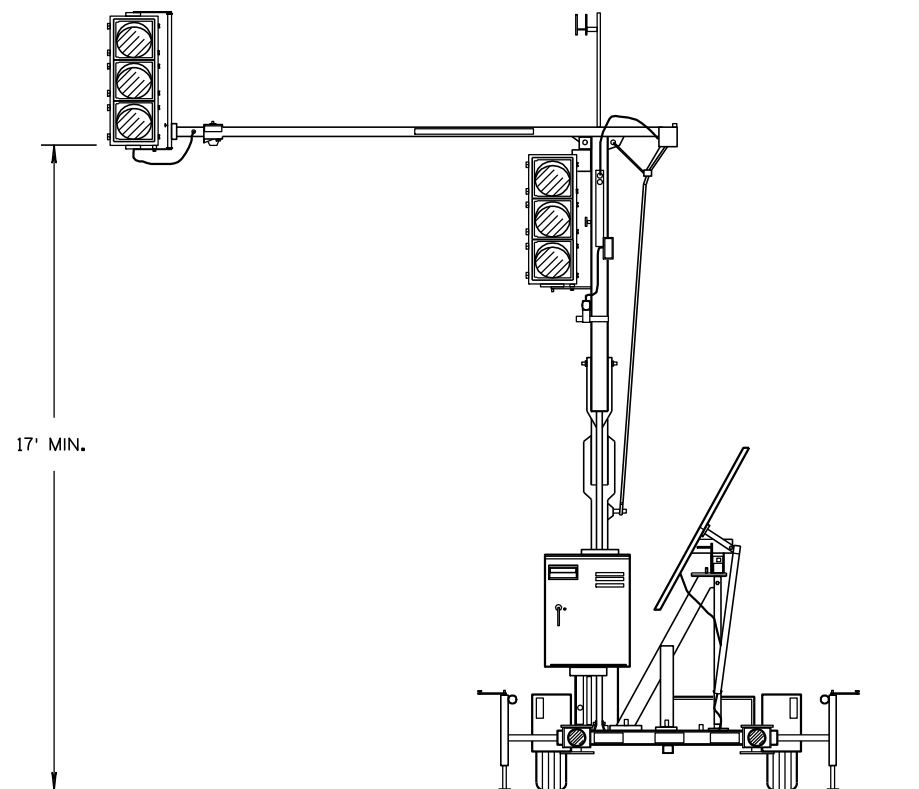
## TYPICAL DEAD-ENDINGS OR GUYING

BRIDGE TEMPORARY  
TRAFFIC SIGNAL INSTALLATIONSTATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

## APPROVED

3/2/2011  
DATE/S/ Thomas J. Goring  
STATE ELECTRICAL ENGINEER FOR HWYS

FHWA

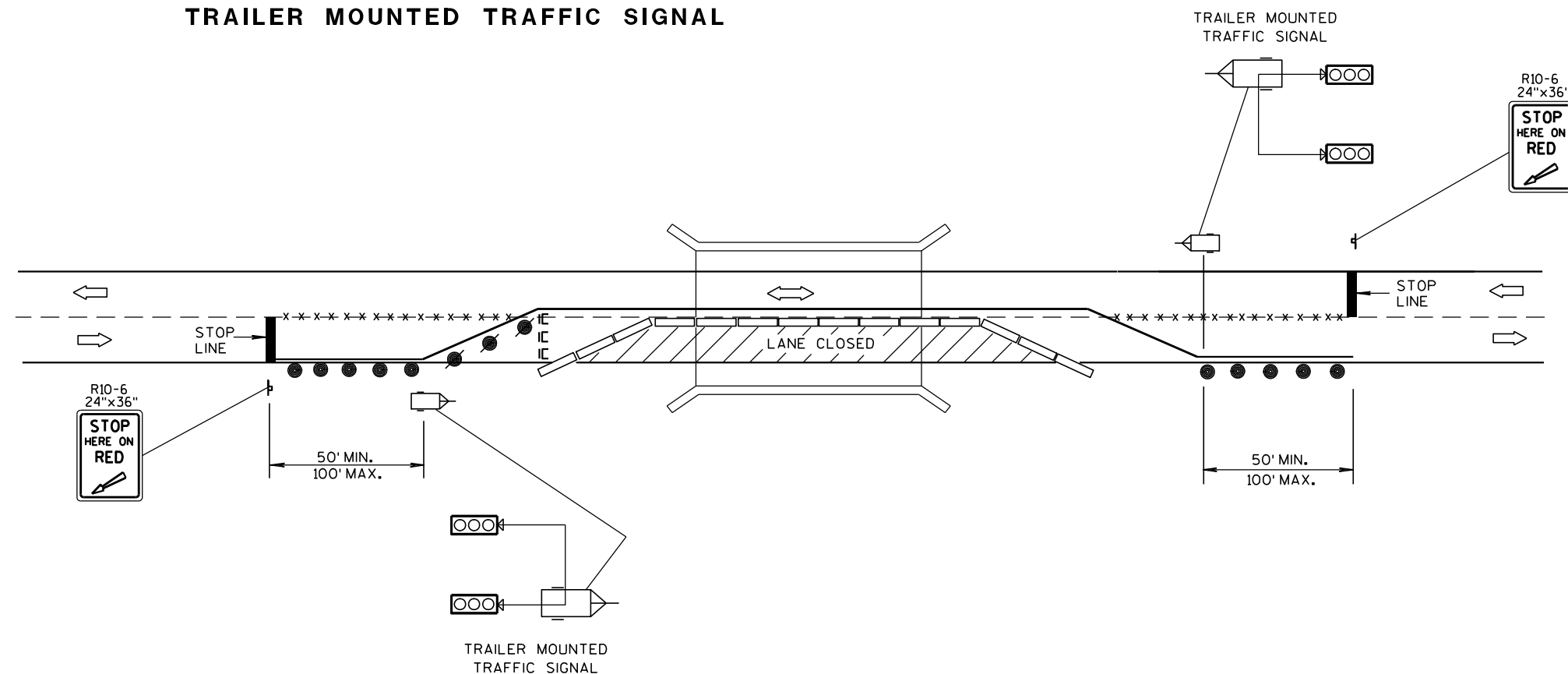


TRAILER MOUNTED TRAFFIC SIGNAL

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15 D 33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

## LEGEND

- ⌋ POST MOUNTED SIGN
- \*-x-\* REMOVING PAVEMENT MARKING
- ⌋ TYPE III BARRICADE WITH SIGN
- /● DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY-BURN)
- ▬ TEMPORARY PRECAST CONCRETE BARRIER
- ⌋ TRAILER MOUNTED TRAFFIC SIGNAL
- ➡ DIRECTION OF TRAFFIC FLOW

## BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

3/2/2011

DATE

FHWA

/S/ Thomas J. Goring  
STATE ELECTRICAL ENGINEER FOR HWYS



## DETAILS OF BARRIER SECTION



## GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-13(a) THRU 14B7-13(h).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRCAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE 3/4" SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A 3-1/2" PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN 1/8" OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

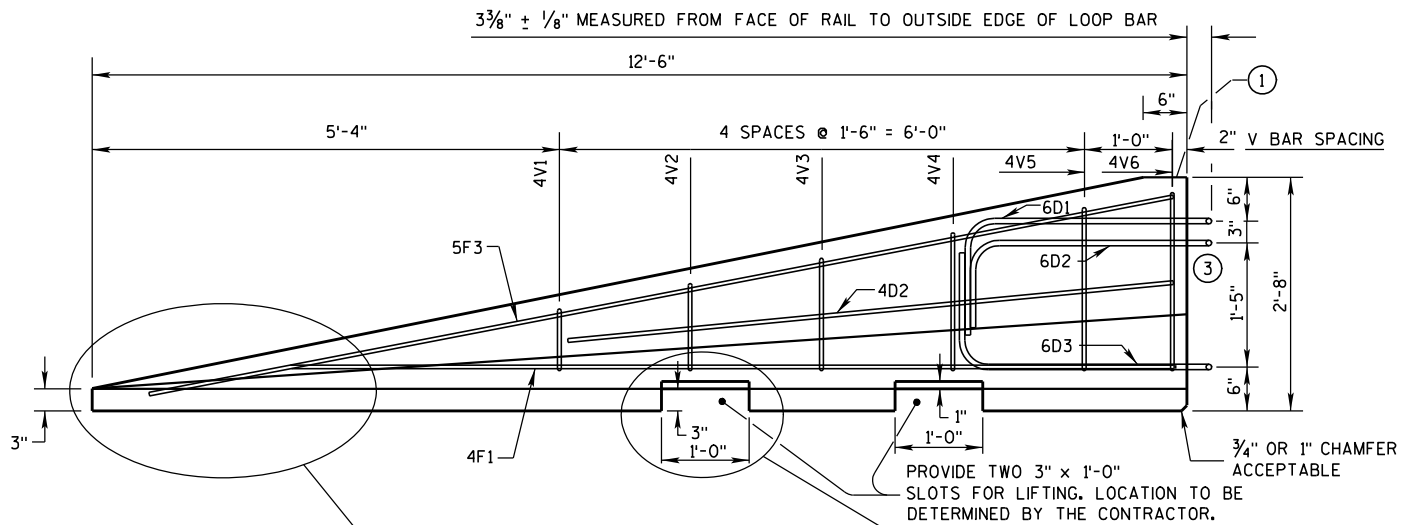
INSTALL MECHANICAL OR EPOXY ANCHORS PER MANUFACTURER'S RECOMMENDATIONS.  
PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
  - a. TYPE: WICBTP
  - b. MANUFACTURER
  - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ A  $\frac{3}{8}$ " HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- ④ "V" NOTCH IS OPTIONAL.
- ⑤ THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- ⑥ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- ⑦ USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURER'S INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- ⑧ SEE SHEET D FOR ANCHORING CRITERIA.
- ⑨ 1" CHAMFER OPTIONAL.

CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

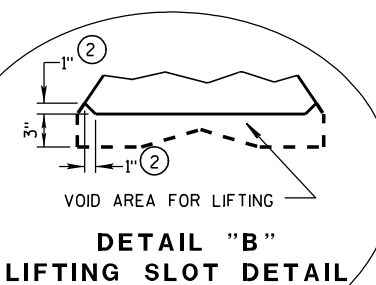
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



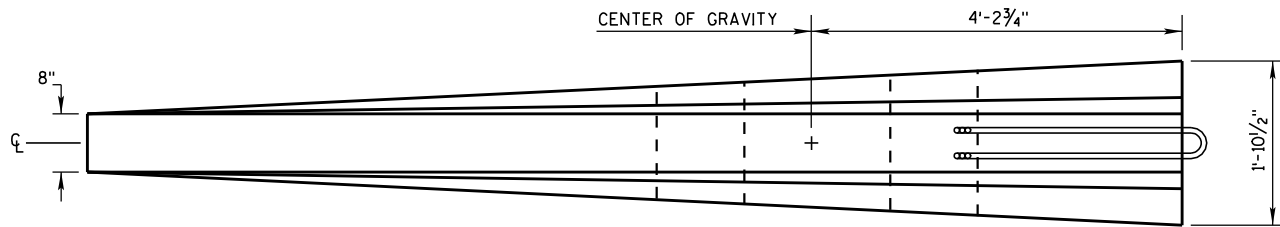


SEE DETAIL "C", BENT BAR DETAIL

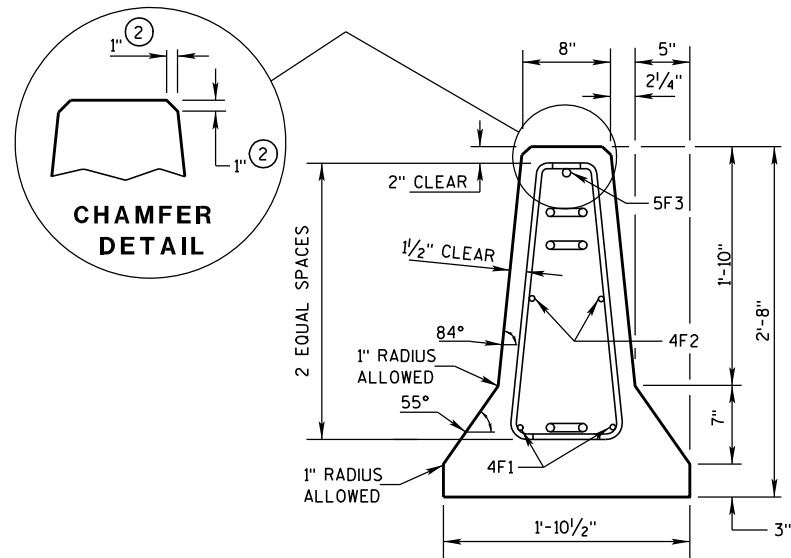
**SIDE ELEVATION**  
(FOR CONNECTION TO LEFT END OF BARRIER)



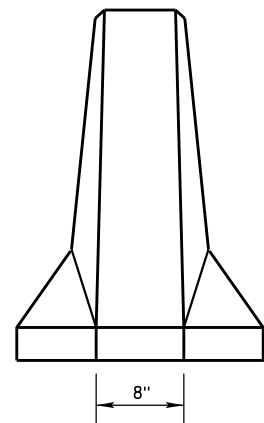
**DETAIL "B"**  
**LIFTING SLOT DETAIL**



**PLAN VIEW**

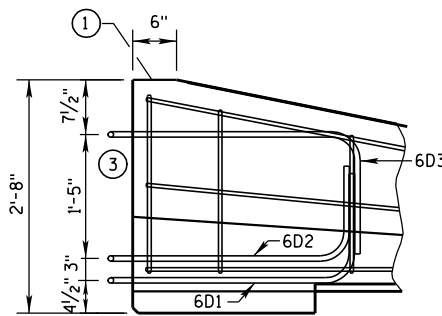


**END SECTION**



**FRONT ELEVATION**

**DETAILS OF BARRIER TAPER SECTION**

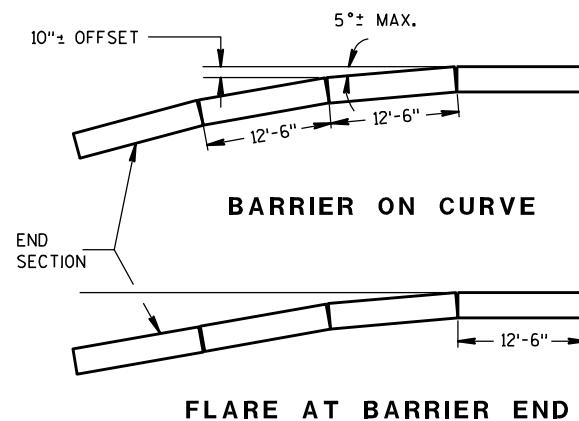


**SIDE ELEVATION**

LOOP BAR ASSEMBLY INVERTED  
FOR OPPOSITE END.  
(FOR CONNECTION TO RIGHT END OF BARRIER)

**GENERAL NOTES**

- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:  
a. TYPE W/CBTP  
b. MANUFACTURER  
c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.



POSTED SPEED, (MPH)	FLARE RATE
40 OR LESS	6:1
45 OR GREATER	8:1

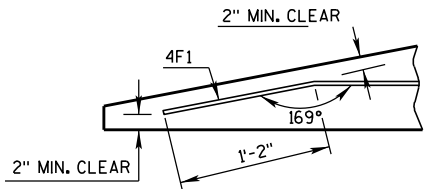
**CONCRETE BARRIER**  
**TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

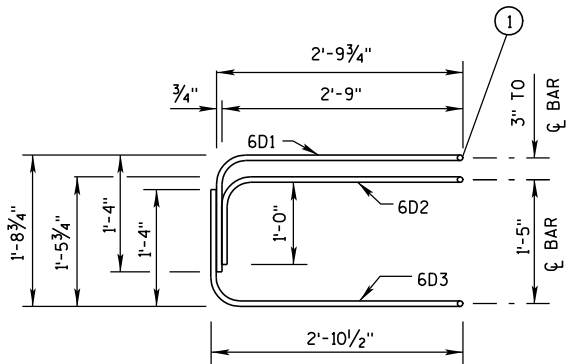
BARRIER TAPER SECTION  
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

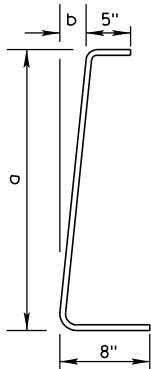
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"  
BENT BAR DETAIL



ELEVATION  
LOOP BAR ASSEMBLY



BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

4V BARS  
2 AT EACH SIZE REQUIRED  
FOR STIRRUP ASSEMBLY

TAPER BARRIER SECTION

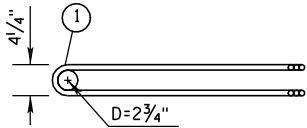
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION  
BILL OF MATERIALS

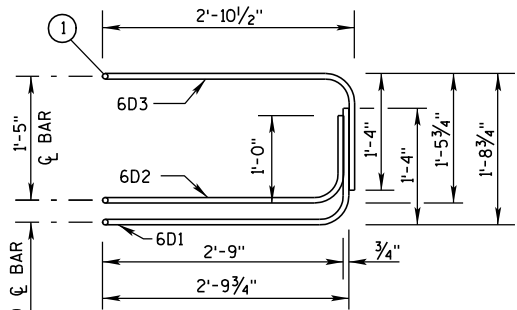
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

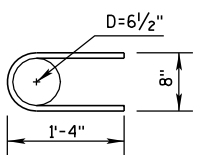


PLAN VIEW  
LOOP BAR ASSEMBLY

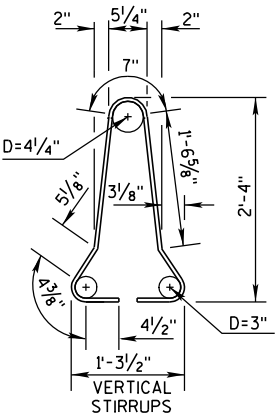
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

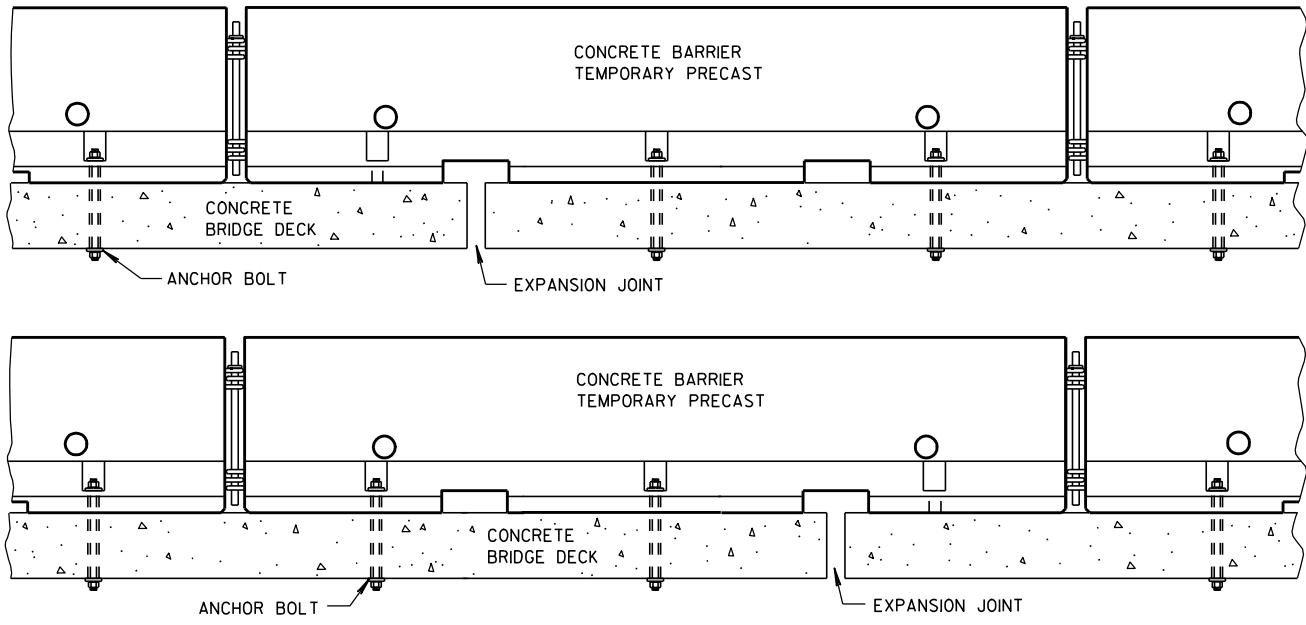


4A1

BARRIER SECTION

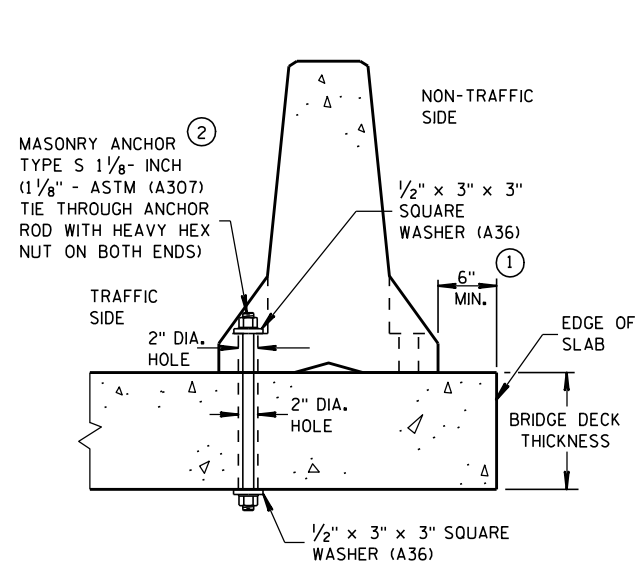
CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



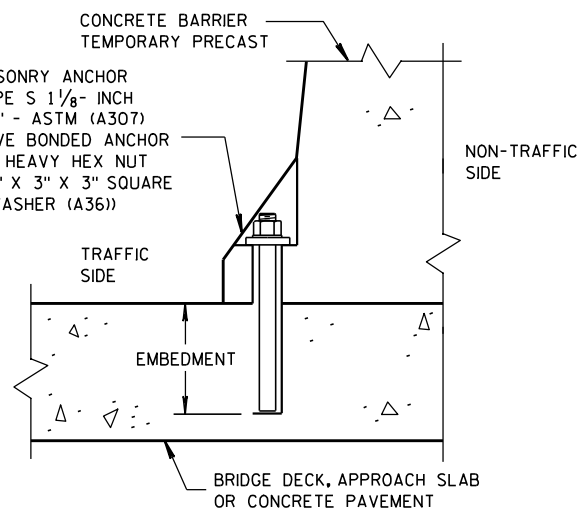
**TREATMENT AT BRIDGE DECK EXPANSION JOINTS**

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



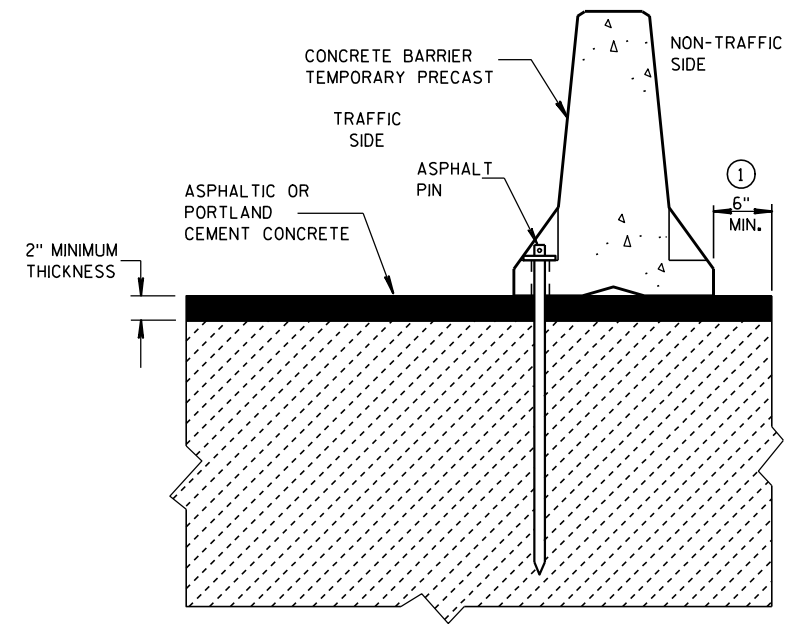
**THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK**

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



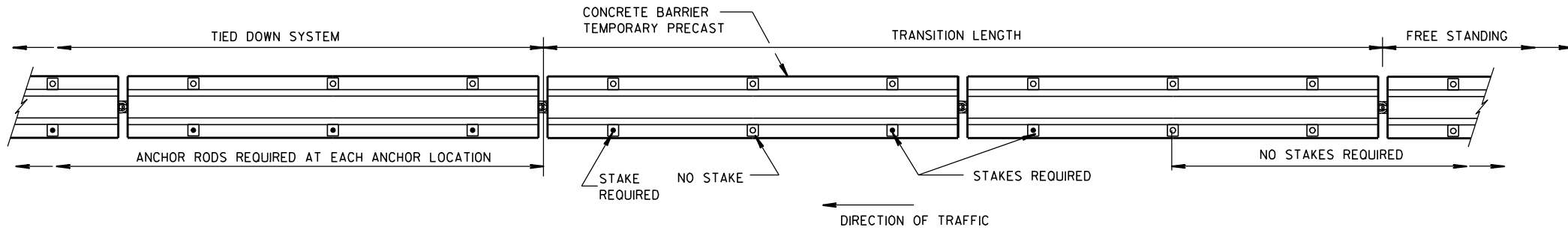
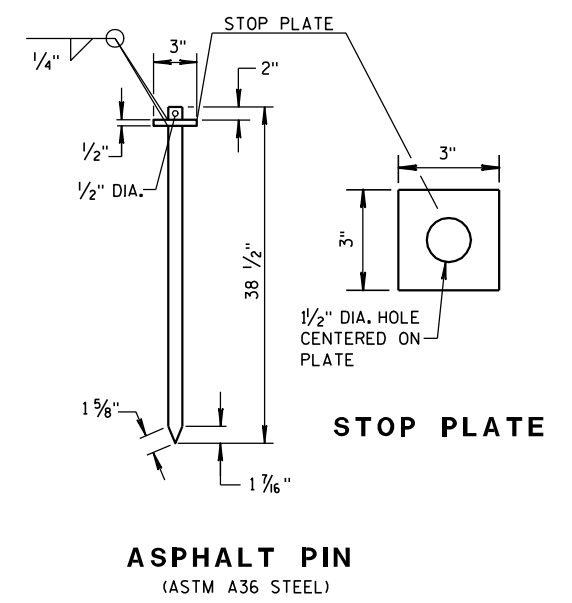
**REMOVABLE ADHESIVE BONDED ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT**

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)



**STAKE DOWN INSTALLATION FOR ASPHALTIC OR PORTLAND CEMENT CONCRETE SURFACE**

(STAKING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST)

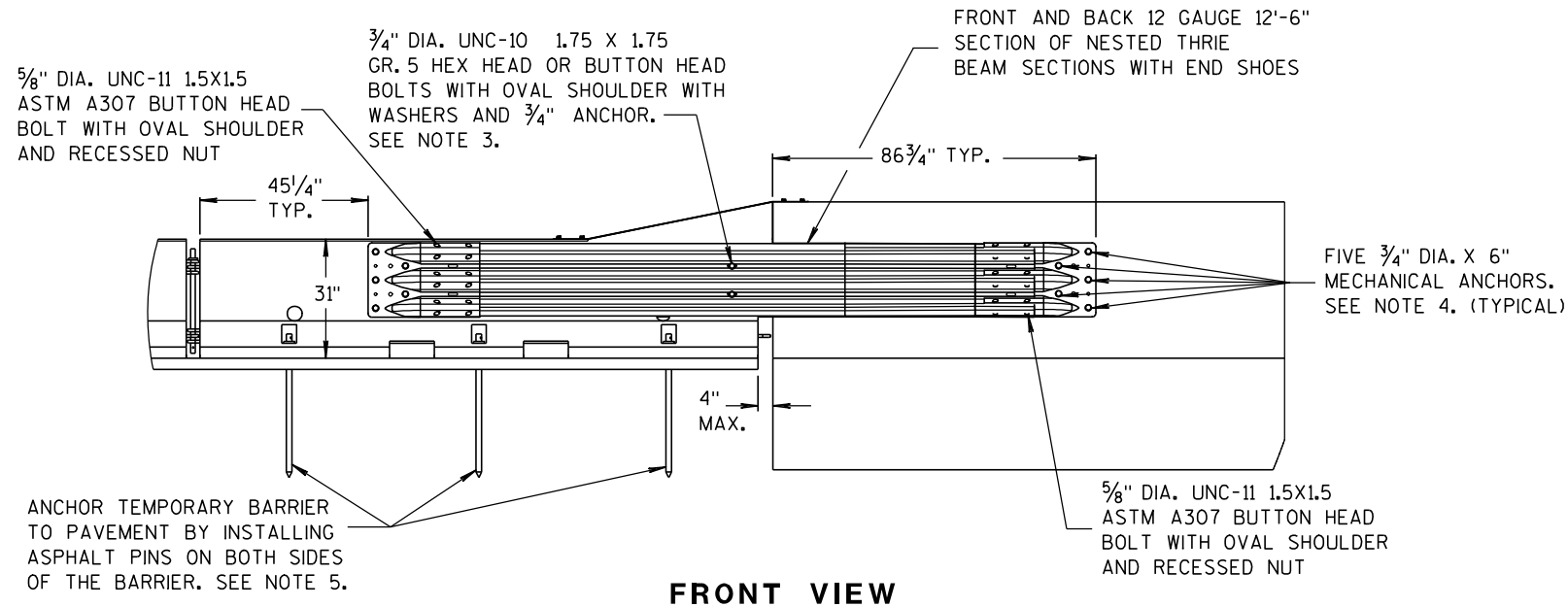


**FREE STANDING TRANSITION TO TIED-DOWN SYSTEM**

(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

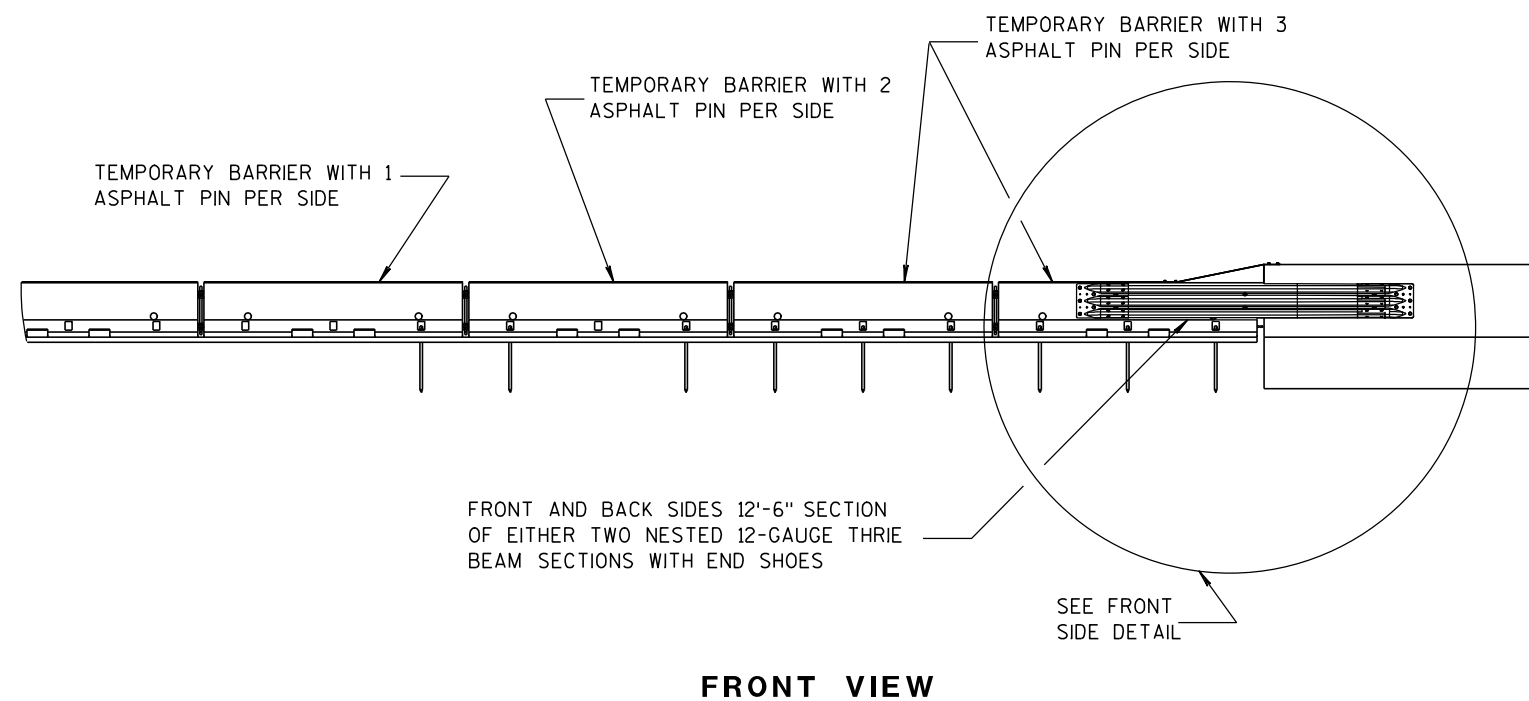
**GENERAL NOTES**

- 1 CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" SHALL BE ANCHORED IF:  
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 4 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 45 MPH OR GREATER, OR  
  
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 2 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 40 MPH OR LESS.
- 2 ANCHORING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST.  
  
WITH THE APPROVAL OF THE ENGINEER, REMOVABLE ADHESIVE BONDED (EPOXY) ANCHOR BOLT INSTALLATION MAY BE USED IN LIEU OF THROUGH BOLTED ANCHOR INSTALLATION. THE ADHESIVE BONDED ANCHOR BOLT MUST BE REMOVABLE. USE ASTM (A307) MASONRY ANCHORS TYPE S 1 1/8-INCH, EMBEDDED TO A DEPTH SUFFICIENT TO DEVELOP THE ULTIMATE CAPACITY OF THE ANCHOR BOLT AND PROVIDE DOCUMENTATION TO CONFIRM THIS.  
  
UPON REMOVAL OR RELOCATION OF THE BARRIER UNITS, REMOVE ALL ANCHOR BOLTS AND COMPLETELY FILL IN THE REMAINING HOLES IN CONCRETE BRIDGE DECKS, CONCRETE APPROACH SLABS AND CONCRETE PAVEMENTS THAT ARE TO REMAIN, WITH A NON-SHRINK COMMERCIAL GROUT OR EPOXY MATERIAL IDENTIFIED ON THE CURRENT WISDOT APPROVED PRODUCTS LIST.

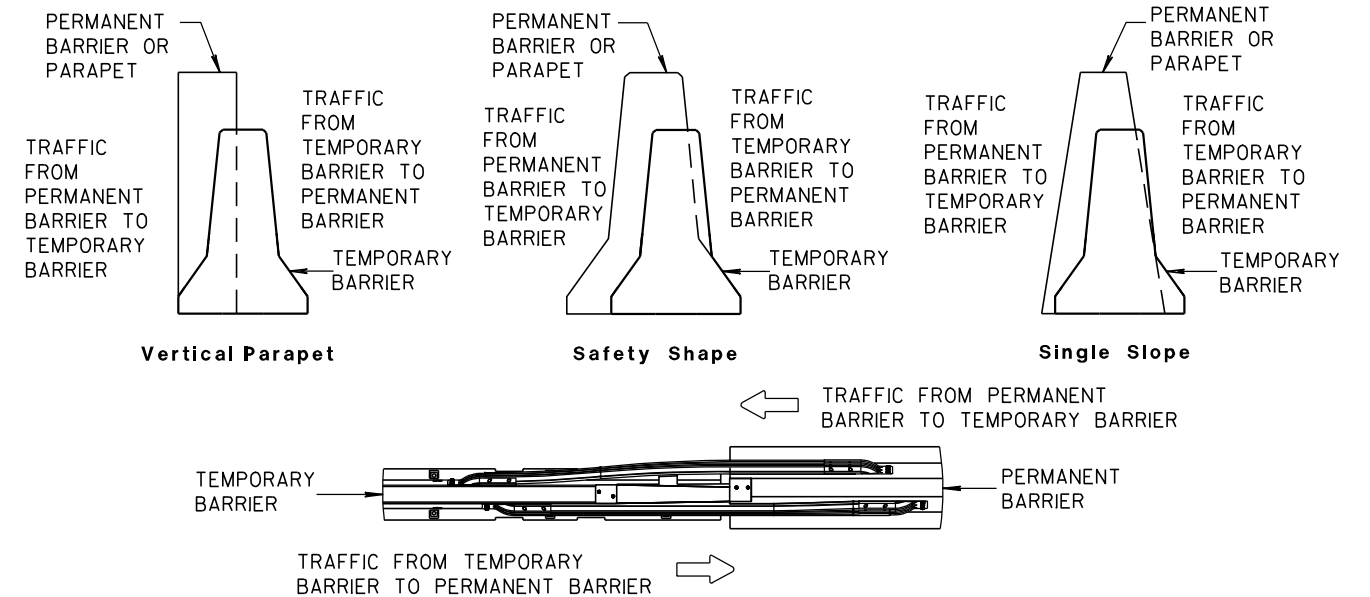


#### NOTES

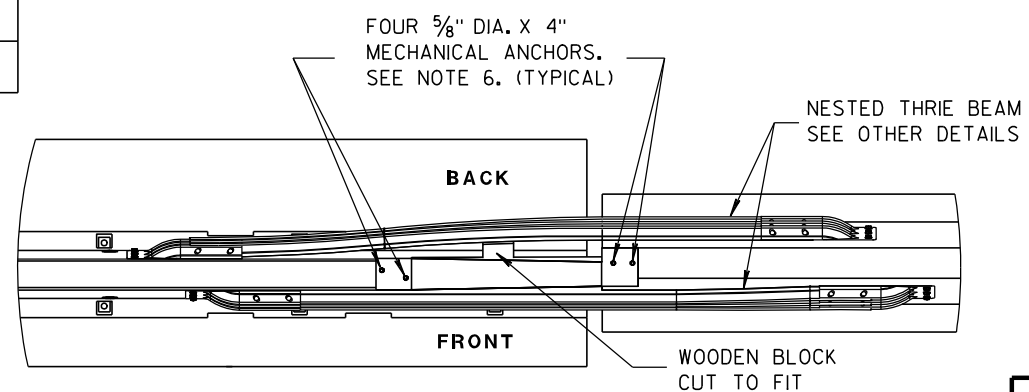
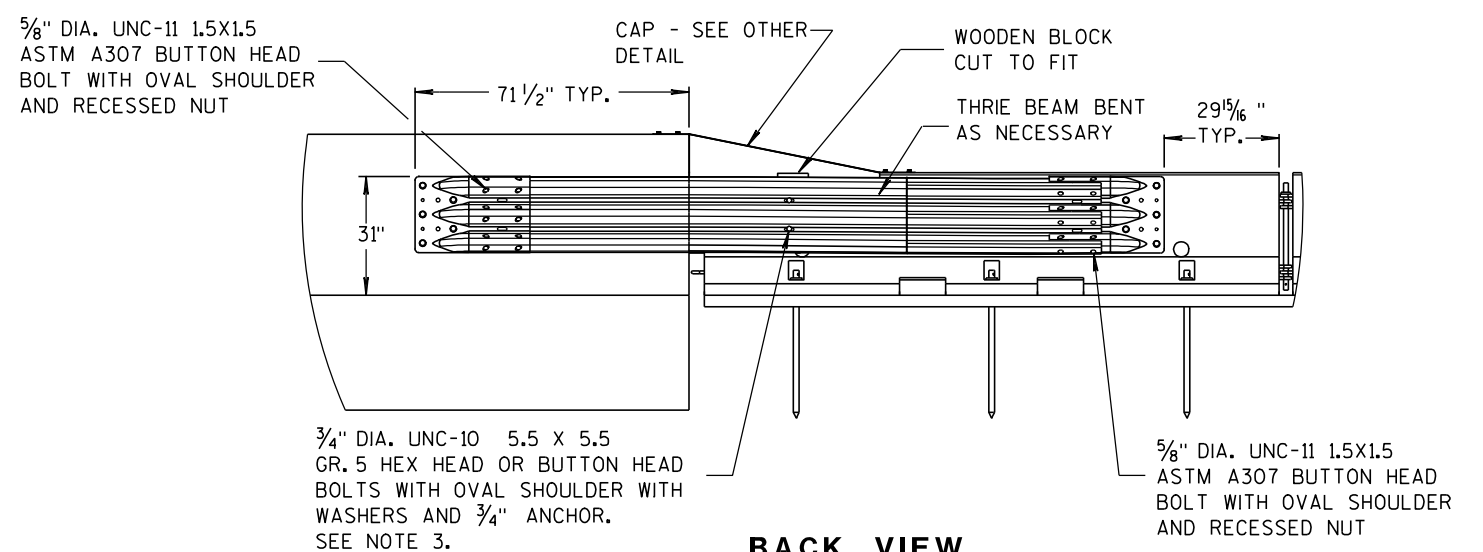
1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.
4. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.



#### BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM

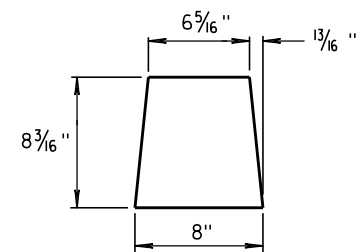
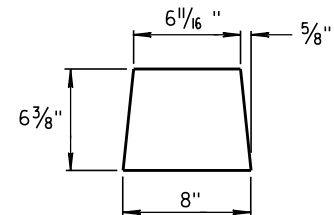
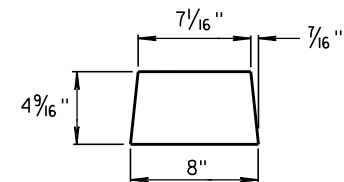
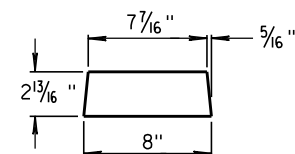
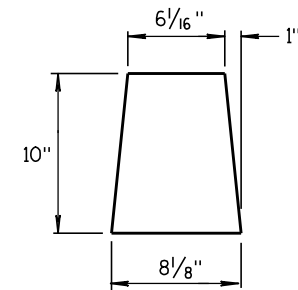
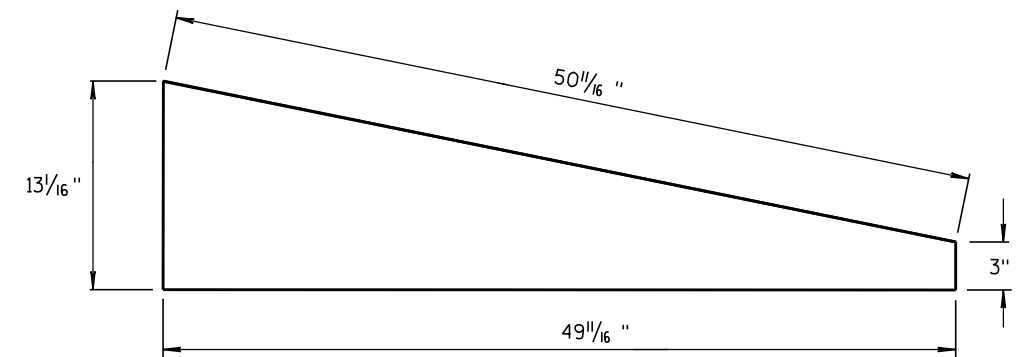
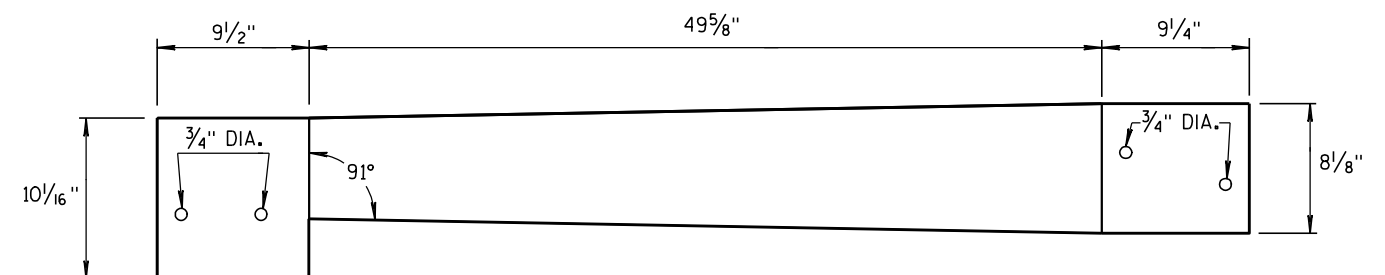
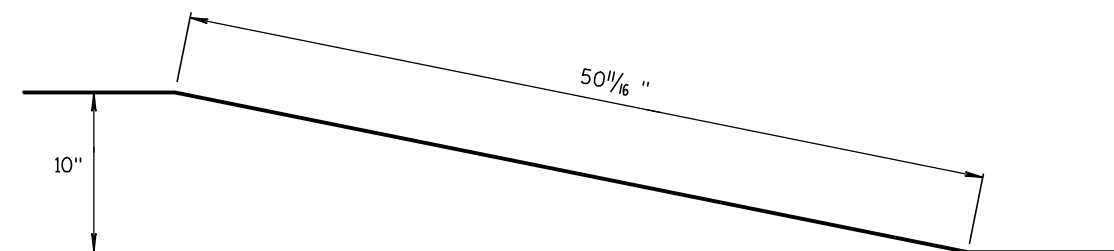


#### TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM

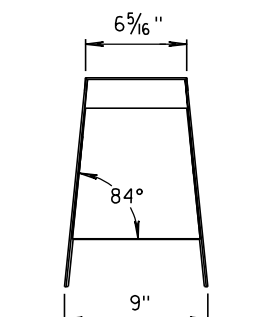
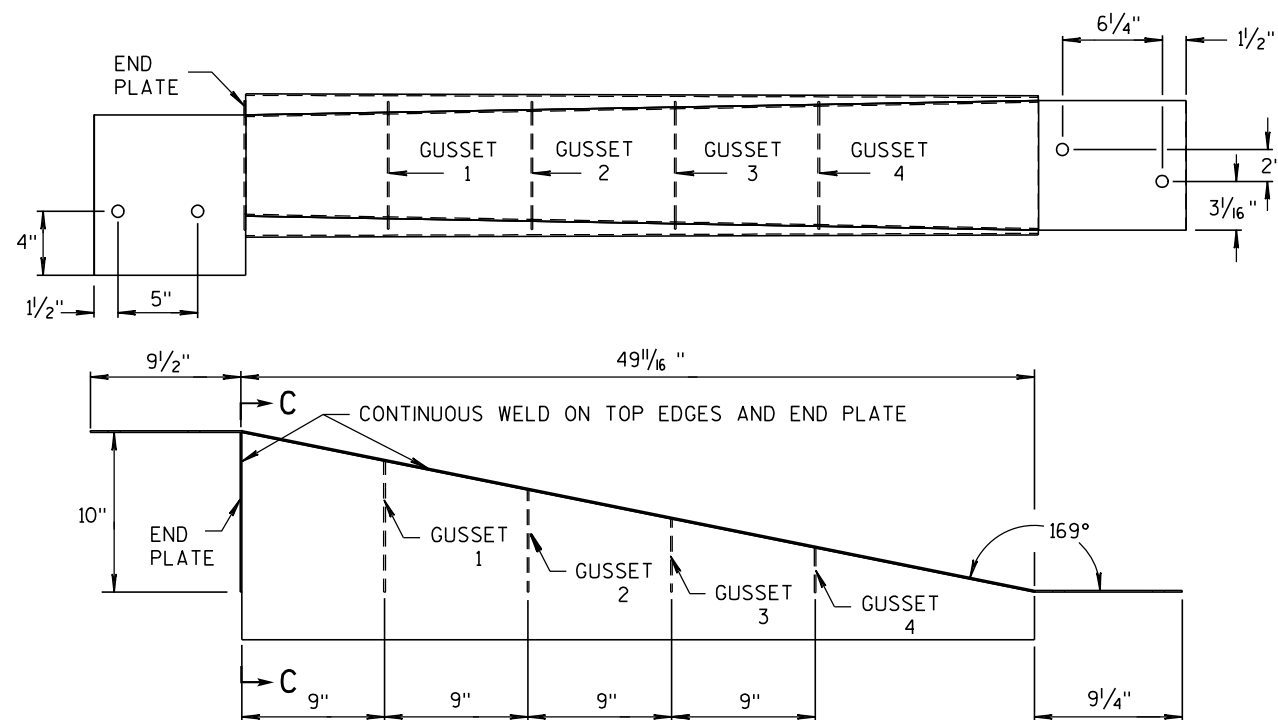


CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

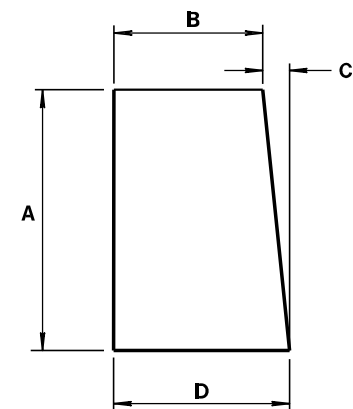
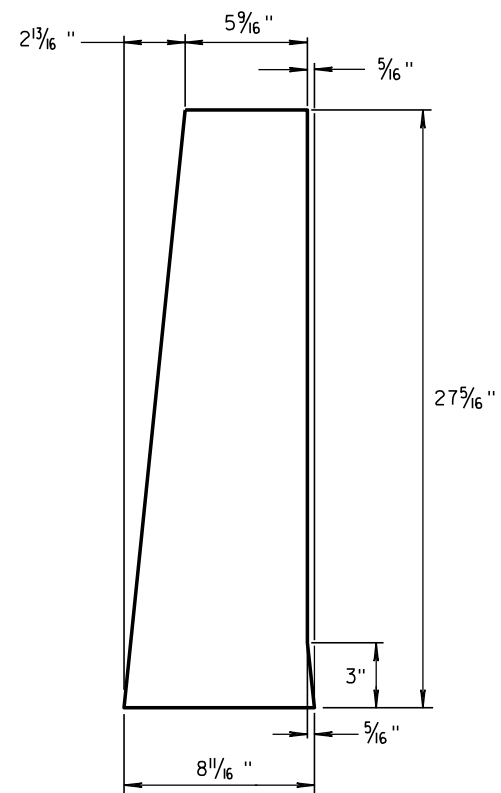
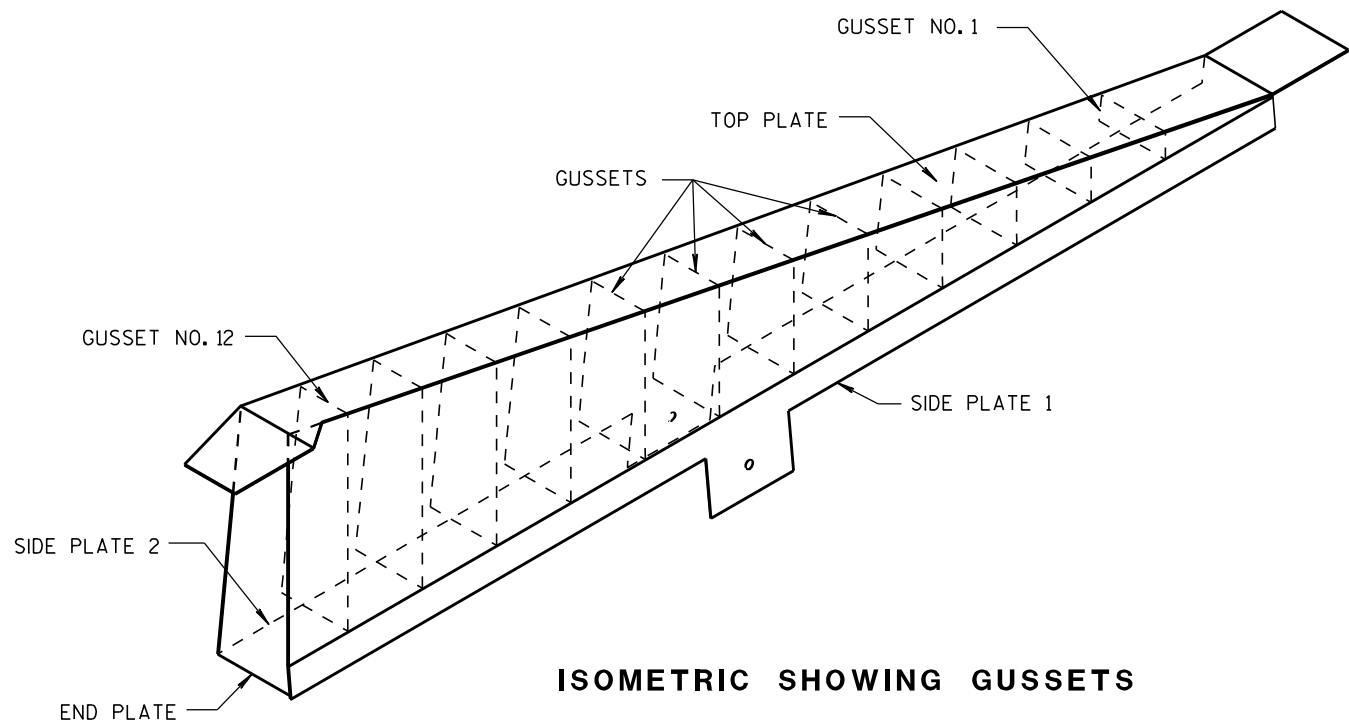
**GUSSET 1****GUSSET 2****GUSSET 3****GUSSET 4****GUSSETS****END PLATE****SIDE PLATE****TOP PLATE****SIDE, TOP AND END PLATES FOR CAP  
FROM TEMPORARY CONCRETE BARRIER  
TO 42" PERMANENT CONCRETE BARRIER**

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.

**SECTION C-C****NOTES**

- FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
- TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

**CAP DETAILS FOR TEMPORARY CONCRETE  
BARRIER TO 42" PERMANENT CONCRETE BARRIER****CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"**STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

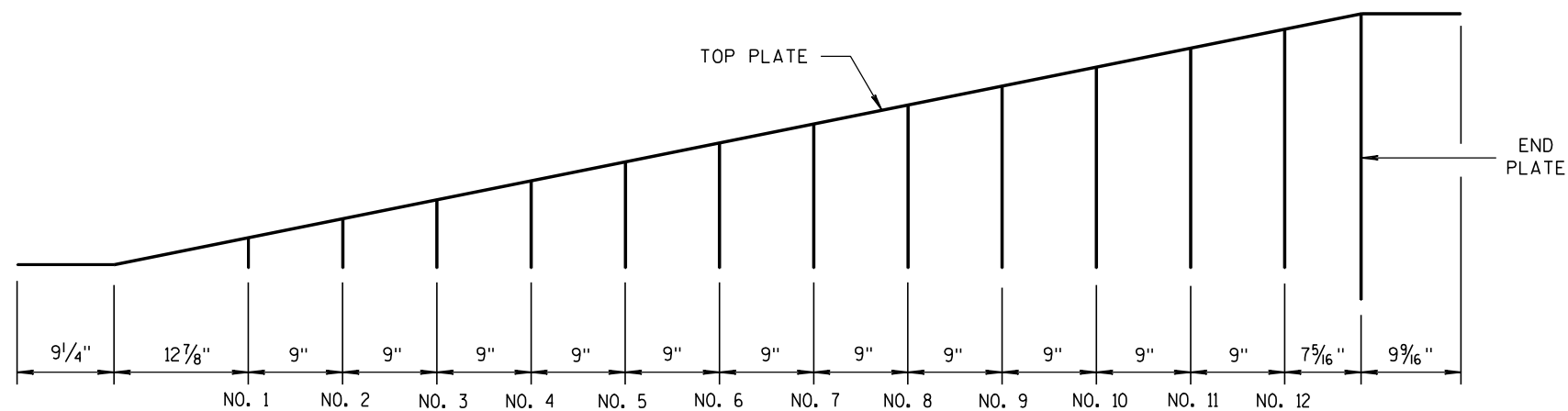


**GUSSETS 1 - 12**  
ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 11/16"	7 9/16"	1/2"	8
3	6 1/2"	7 3/8"	11/16"	8 1/16"
4	8 5/16"	7 3/16"	7/8"	8 1/16"
5	10 1/8"	7"	1 1/16"	8 1/16"
6	11 5/16"	6 13/16"	1 1/4"	8 1/16"
7	13 3/4"	6 5/8"	1 7/16"	8 1/16"
8	15 9/16"	6 7/16"	1 9/16"	8 1/16"
9	17 3/8"	6 1/4"	1 13/16"	8 1/16"
10	19 3/16"	6 1/16"	1 15/16"	8 1/16"
11	21"	5 7/8"	2 3/16"	8 1/16"
12	22 13/16"	5 11/16"	2 5/16"	8 1/16"

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.

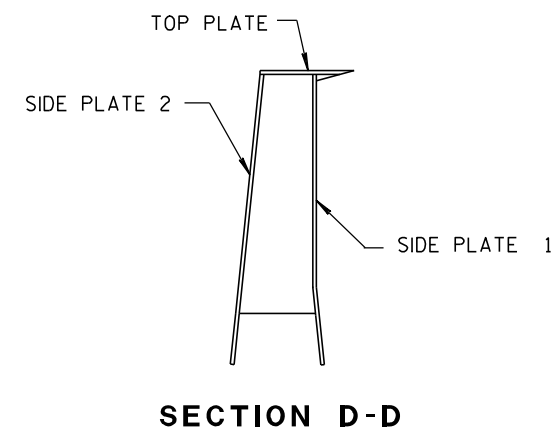
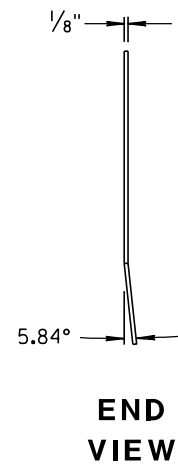
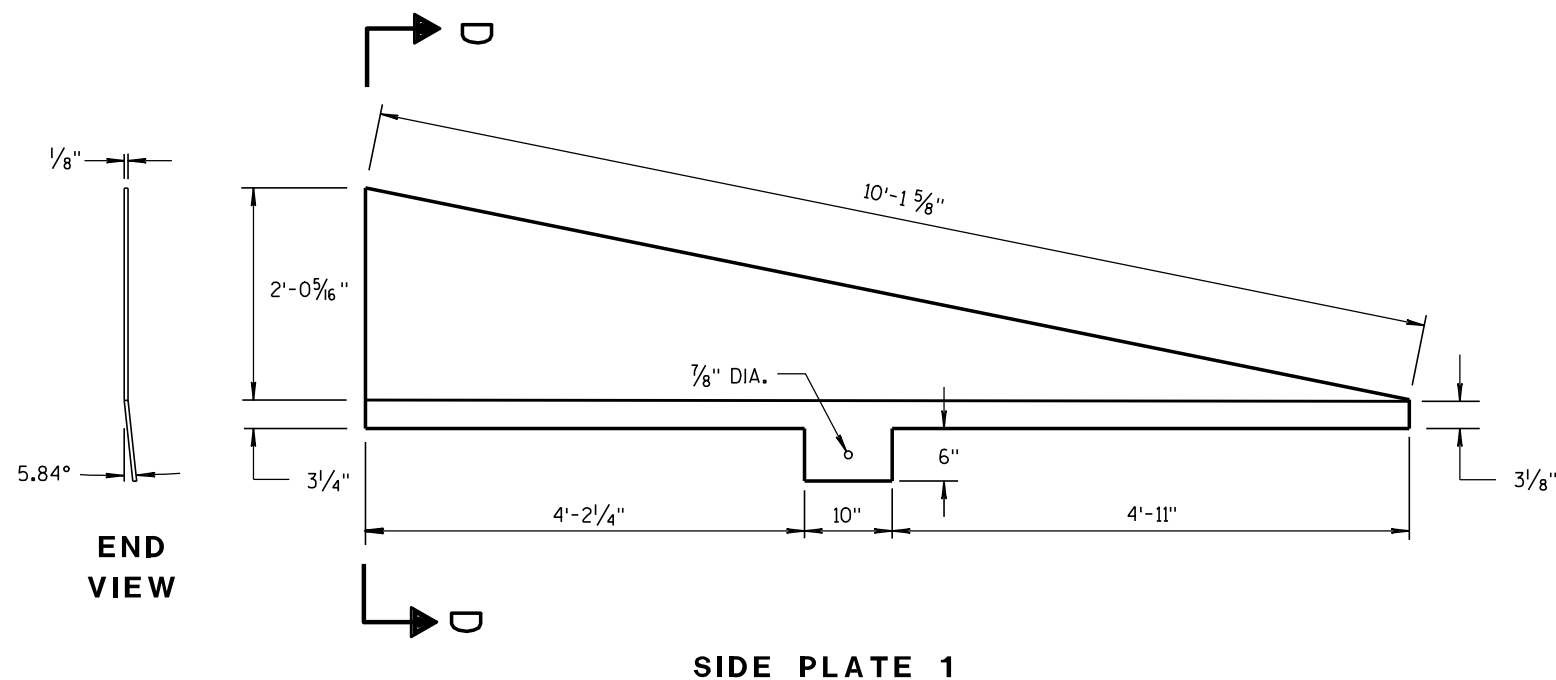
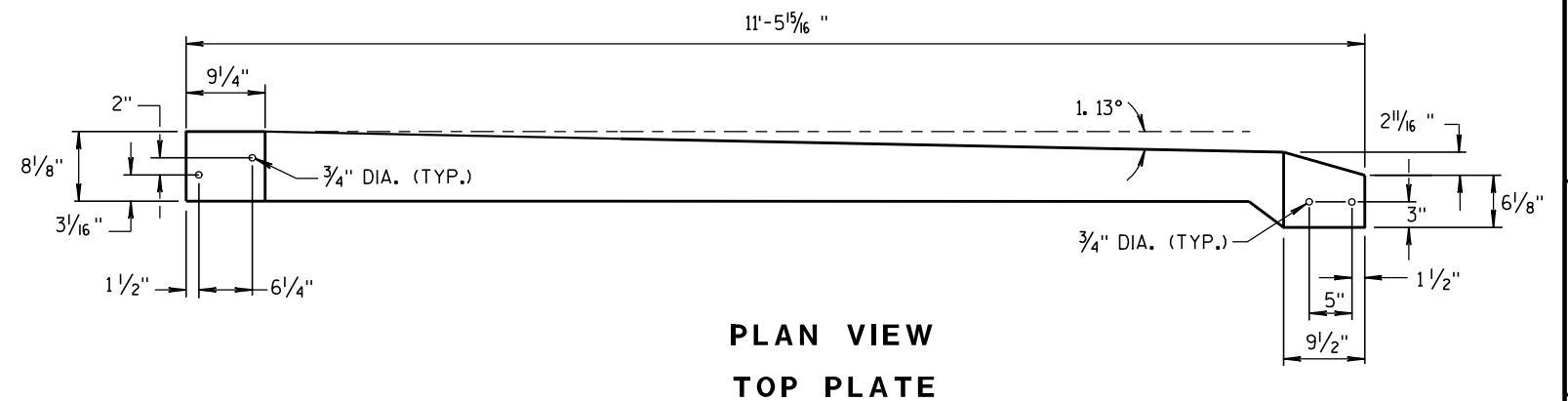
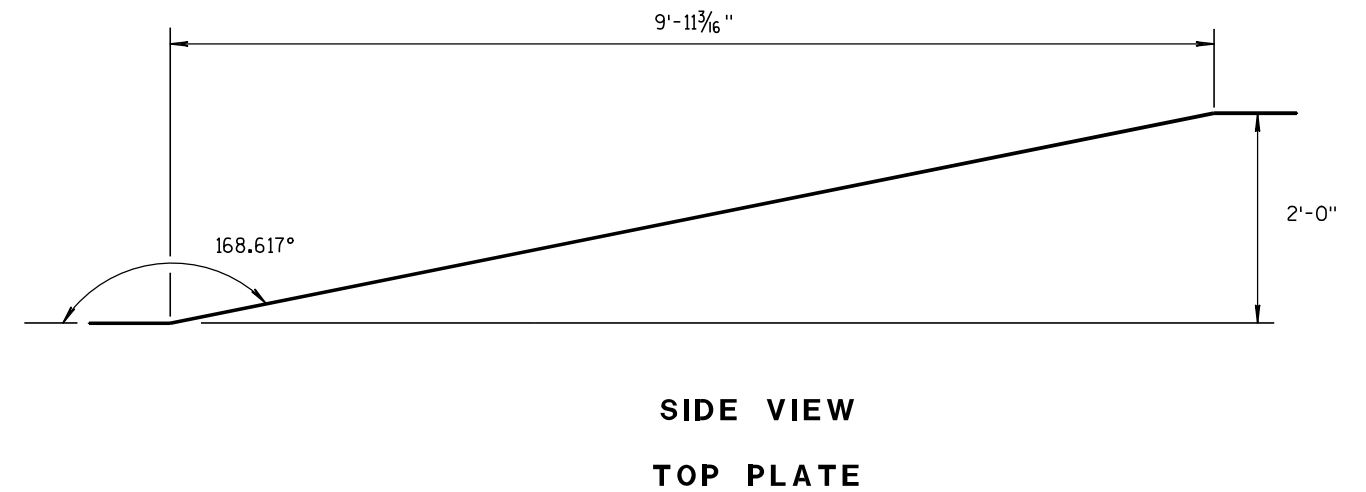
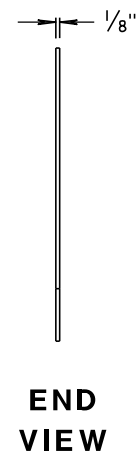
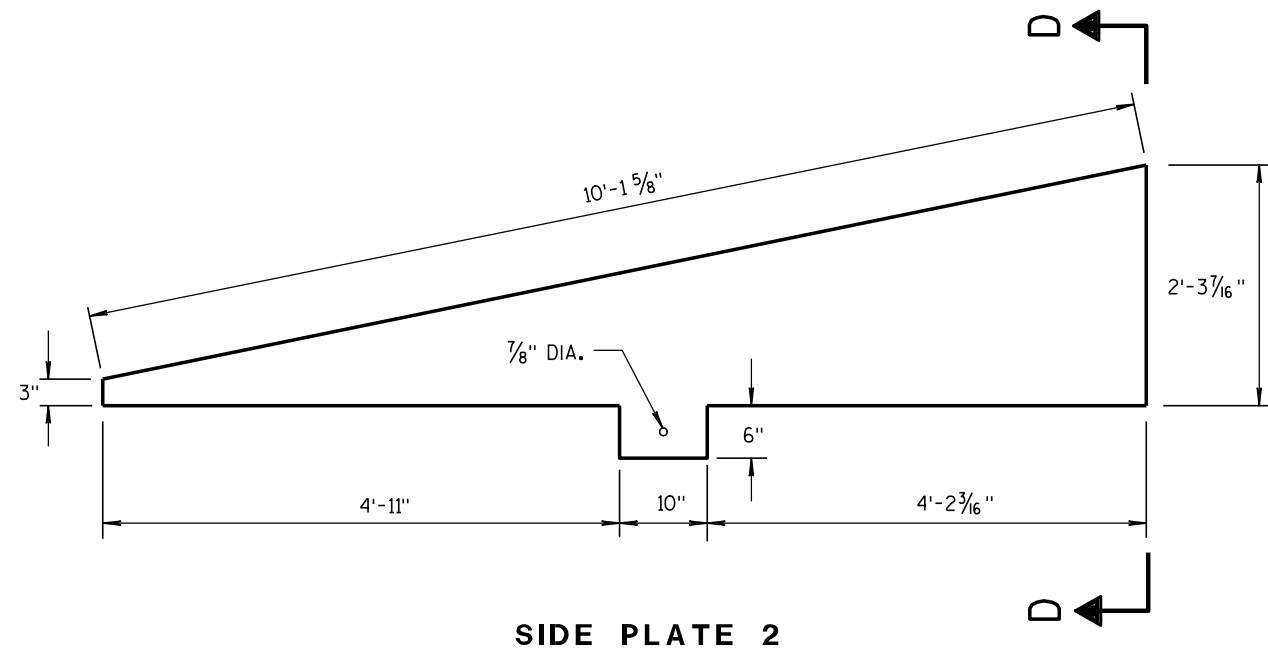


**GUSSET LOCATION**

**CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER**

CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



**CAP DETAILS FOR TEMPORARY CONCRETE  
BARRIER TO 56" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

8/31/2012

DATE

FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARD DEVELOPMENT

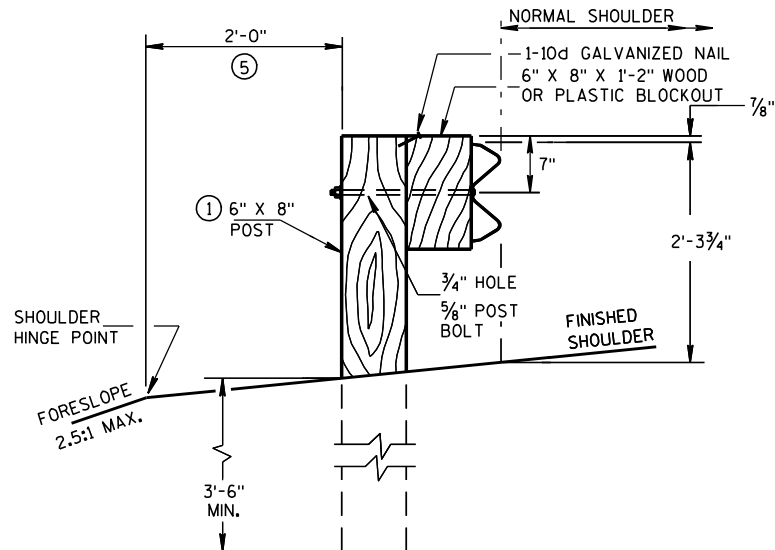
ENGINEER

GENERAL NOTES

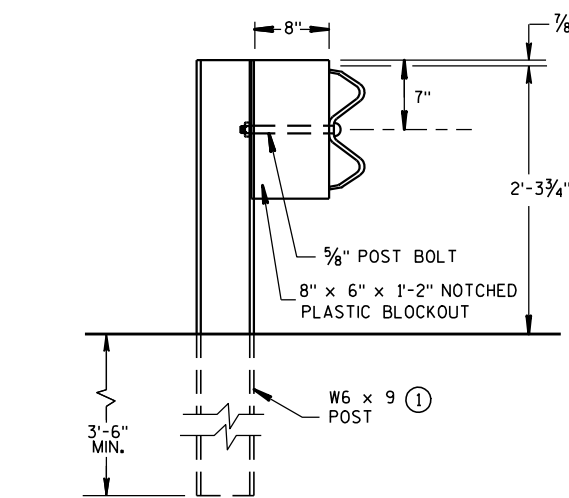
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, AND THE APPLICABLE SPECIAL PROVISIONS.

- 1 W6 X 9 OR W6 X 8.5 STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS ARE ACCEPTABLE ALTERNATIVES FOR 6" X 8" WOOD POSTS WITH WOOD OR PLASTIC BLOCKOUTS. USE APPROVED NOTCHED PLASTIC BLOCKOUTS WITH STEEL POSTS. APPROVED PLASTIC BLOCKOUT DESIGNS MAY VARY FROM THIS TYPICAL DETAIL WHEN USED IN CONJUNCTION WITH STEEL POSTS.
- 2 DO NOT MIX STEEL POSTS AND WOOD POSTS IN A SINGLE INSTALLATION.
- 3 USE STRUCTURAL STEEL POSTS CONFORMING TO ASTM A 36. GALVANIZED POSTS ACCORDING TO AASHTO M 111 EITHER SET THE POSTS IN DRILLED HOLES OR DRIVE TO GRADE. REMOVE MUSHROOMING CAUSED BY DRIVING AND REPAIR DAMAGED SPELTER COATING ON GALVANIZED POSTS.
- 4 INSTALL STEEL POSTS WITH HOLES ON APPROACHING TRAFFIC SIDE.
- 5 USE EITHER WOOD OR APPROVED PLASTIC BLOCKOUTS ON WOOD POSTS.
- 6 IF THE DISTANCE FROM BACK OF POST TO SHOULDER HINGE POINT IS LESS THAN 2 FEET INSTALL LONGER POST AT HALF POST SPACING, W BEAM (LHW).
- 7 IF ROCK IS ENCOUNTERED DURING EXCAVATION, THE ENGINEER MAY APPROVE USING A 12 INCH DIAMETER POST HOLE EXTENDING 20 INCHES DEEP INTO THE ROCK. PLACE GRANULAR MATERIAL IN THE BOTTOM OF THE HOLE APPROXIMATELY 2 1/2 INCHES DEEP. CUT THE POSTS TO LENGTH AND PLACE IN THE HOLE. BACKFILL WITH MATERIAL EXCAVATED FROM THE HOLE AND COMPACT ADEQUATELY.

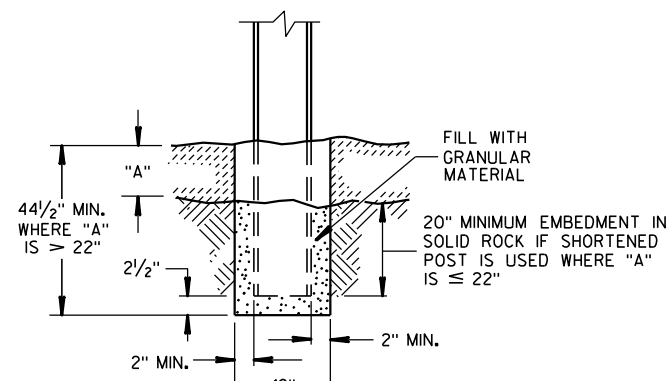
INSTALL BEAM GUARD SECTIONS AND ALL NECESSARY HARDWARE ACCORDING TO THE APPLICABLE PLAN AND CURRENT STANDARD AND SUPPLEMENTAL SPECIFICATIONS. ALL DIMENSIONS ARE SUBJECT TO MANUFACTURER'S TOLERANCES EXCEPT WHERE ALLOWABLE TOLERANCES ARE SHOWN.



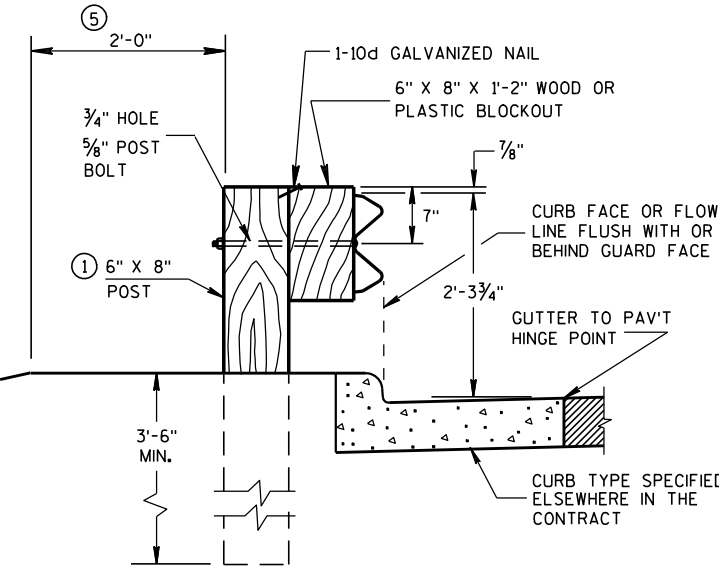
END VIEW  
LOCATED ALONG A ROADWAY SHOULDER  
STANDARD INSTALLATION



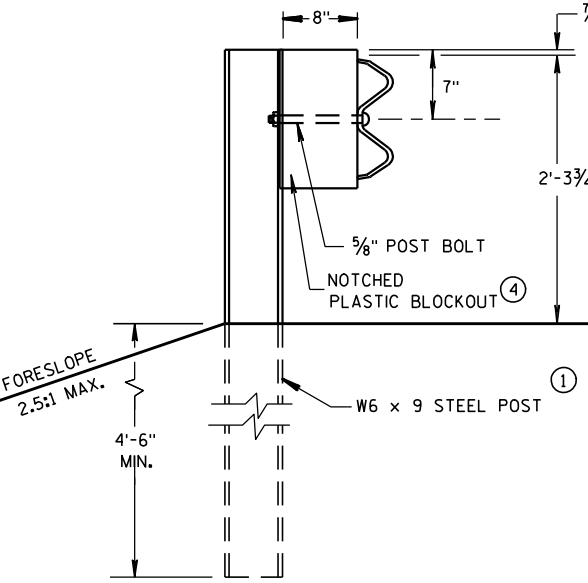
END VIEW  
STEEL POST & NOTCHED  
PLASTIC BLOCKOUT ALTERNATIVE  
STANDARD INSTALLATION



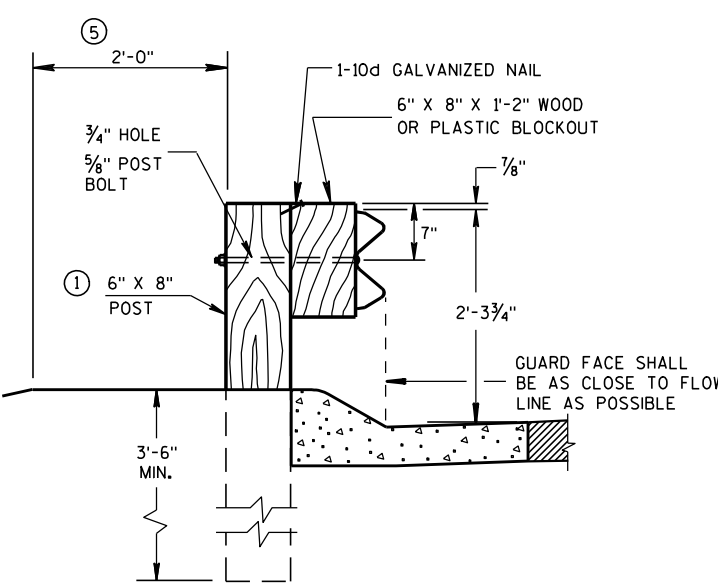
END VIEW  
SETTING STEEL OR WOOD POST IN ROCK 6



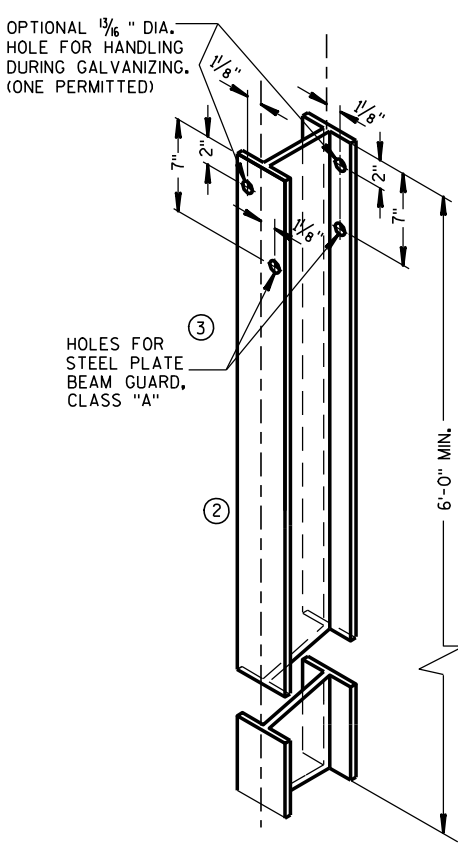
END VIEW  
LOCATED ALONG A CURBED ROADWAY



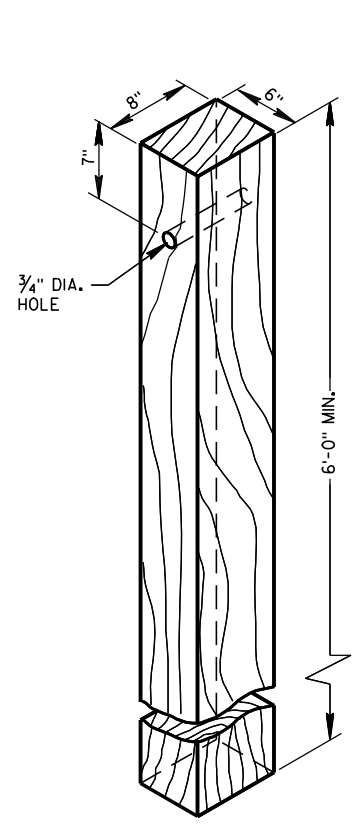
END VIEW  
LONGER POST AT HALF  
POST SPACING W BEAM  
(LHW)



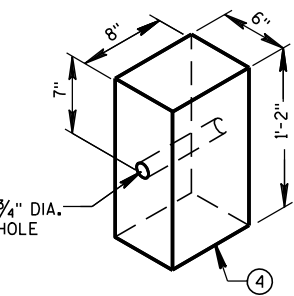
END VIEW  
LOCATED ALONG A  
MOUNTABLE CURBED ROADWAY



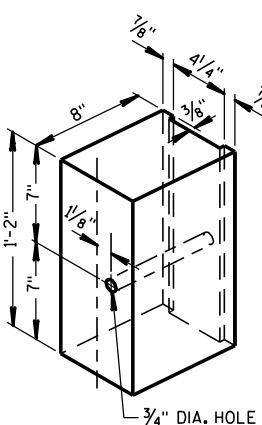
STEEL POST &  
HOLE PUNCHING DETAIL  
(W6 X 9) 1  
ALL HOLES 1 3/8" DIAMETER EXCEPT AS NOTED



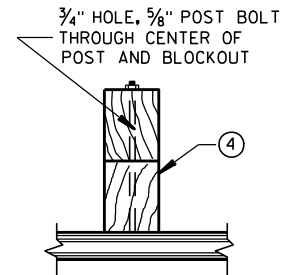
WOOD POST  
(6"X8") NOMINAL



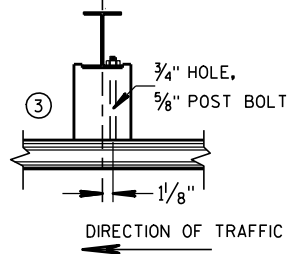
WOOD OR PLASTIC  
BLOCKOUT FOR  
WOOD POSTS



TYPICAL NOTCHED  
PLASTIC BLOCKOUT  
FOR STEEL POSTS 1



PLAN VIEW  
WOOD POST,  
BLOCKOUT & BEAM

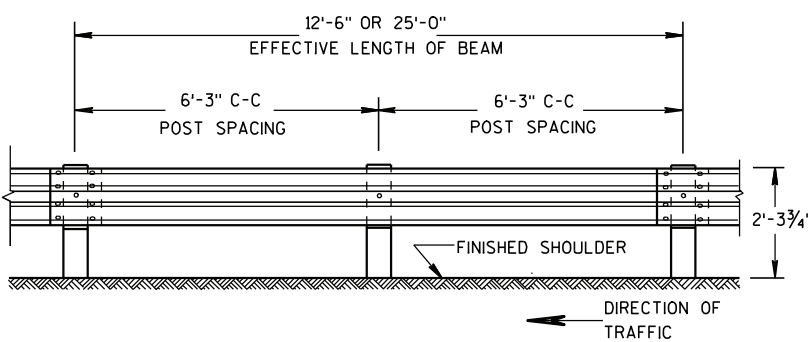


PLAN VIEW  
STEEL POST, NOTCHED  
PLASTIC BLOCKOUT & BEAM

STEEL PLATE BEAM GUARD,  
CLASS "A"  
INSTALLATION & ELEMENTS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

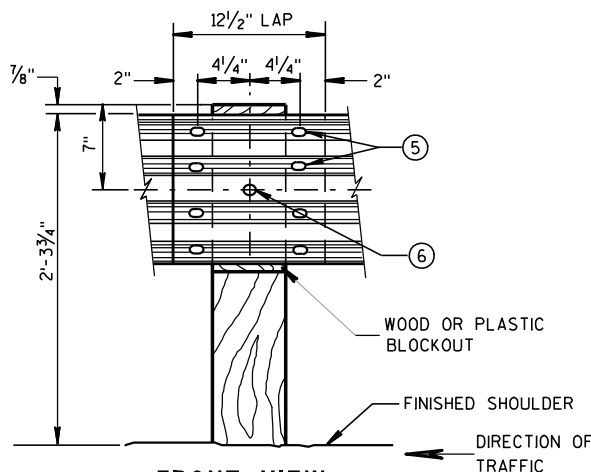
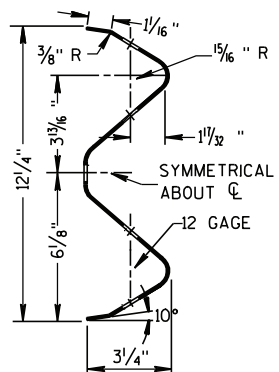




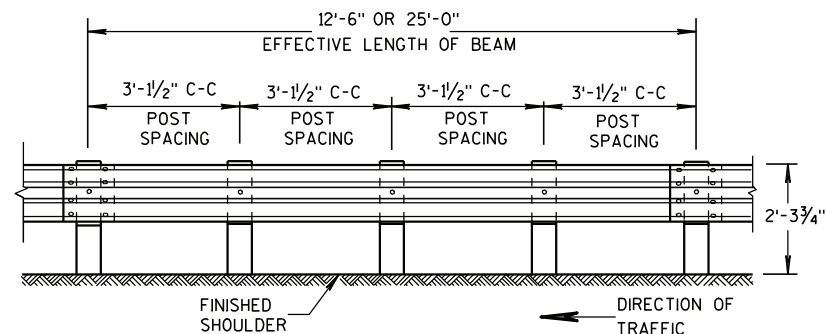
FRONT VIEW

POST SPACING STANDARD INSTALLATION

SECTION THRU W BEAM

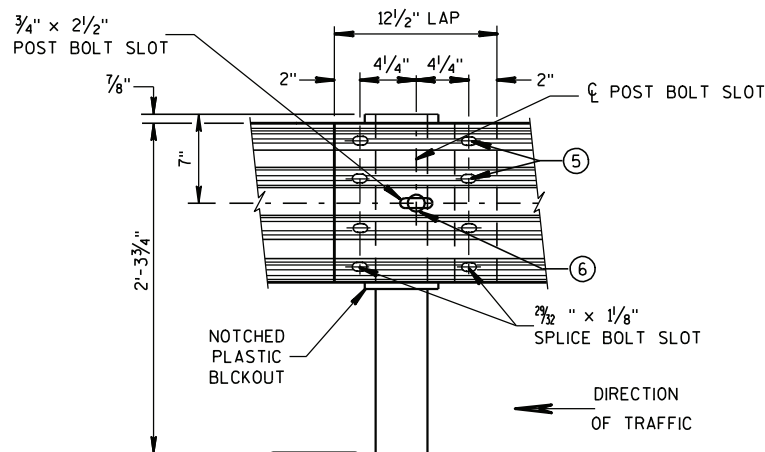


FRONT VIEW  
BEAM SPLICE AT WOOD POST  
AND POST MOUNTING DETAIL



FRONT VIEW

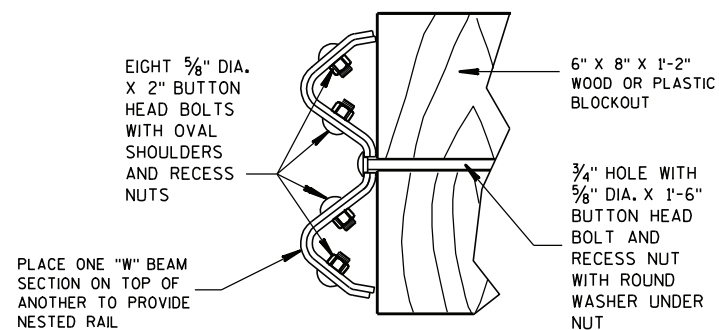
POST SPACING FOR LONGER POST  
AT HALF POST SPACING W BEAM (LHW)



FRONT VIEW  
BEAM SPLICE AT STEEL POST  
TYPICAL SPLICING DETAILS  
OF STEEL PLATE BEAM GUARD

GENERAL NOTES

- ① PROVIDE TYPE "H" SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH TYPE "H" YELLOW REFLECTIVE SHEETING.
- ② DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.
- ③ REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
- ④ PROVIDE AN ANGLE OF BEND OF  $90^\circ \pm 1^\circ$  FOR TWO-SIDED REFLECTORS.
- ⑤ 8 -  $\frac{5}{8}$ "  $\phi$  X 2" BUTTON HEAD BOLTS WITH OVAL SHOULDERS & RECESS NUTS.
- ⑥  $\frac{5}{8}$ "  $\phi$  X 1'-6" BUTTON HEAD BOLT AND AND RECESS NUT WITH ROUND WASHER UNDER NUT.

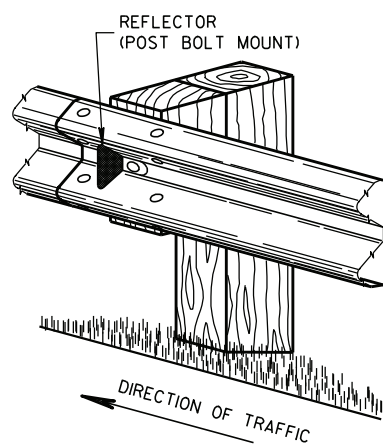


NESTED W BEAM (NW)

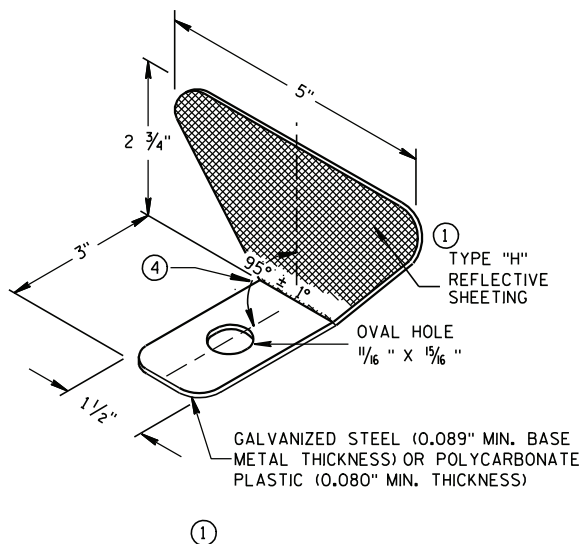
USE ALL OTHER STANDARD BEAM GUARD DETAILS FOR  
CONSTRUCTING NESTED W BEAM (NW)

REFLECTOR SPACING<sup>②</sup>

	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1 ③	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2 ④	3
	> 200'	100' C-C	2	

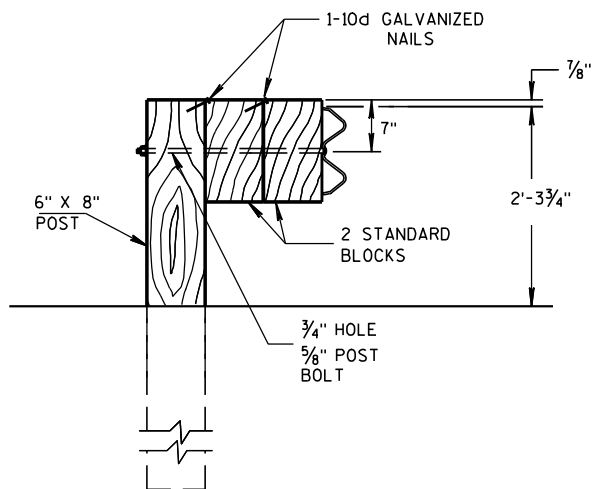


ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION



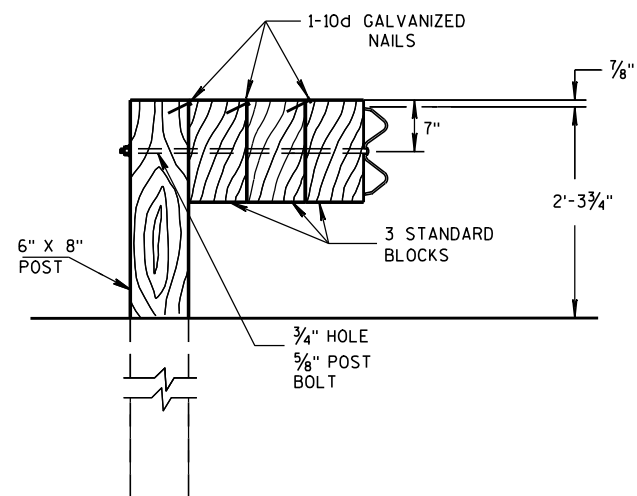
STEEL PLATE BEAM GUARD,  
CLASS "A",  
INSTALLATION & ELEMENTS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



#### DETAIL FOR DOUBLE BLOCKS

THE NUMBER OF DOUBLE BLOCK POSTS WITHIN A BARRIER RUN IS UNLIMITED

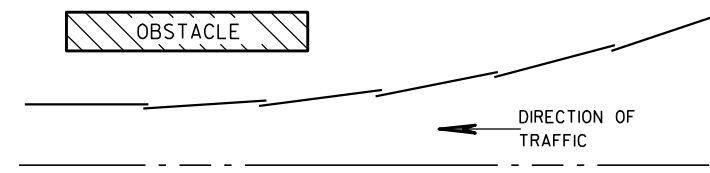


#### DETAIL FOR TRIPLE BLOCKS

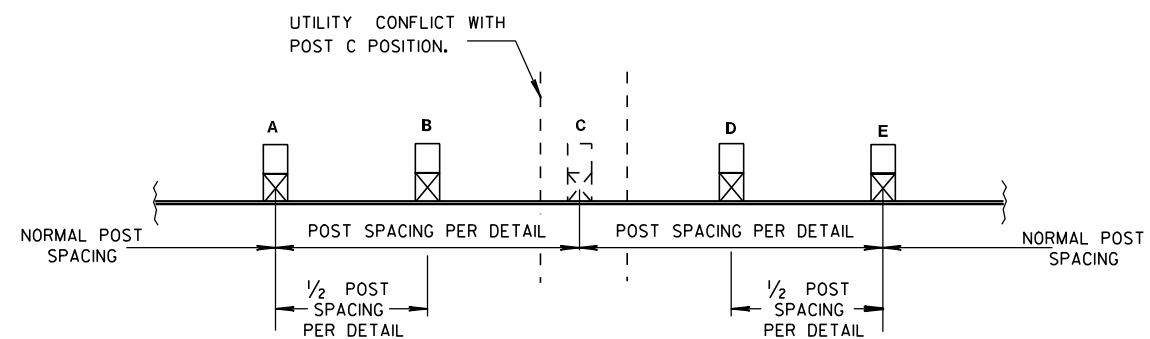
TRIPLE BLOCK DETAIL IS LIMITED TO ONE LOCATION WITHIN A BEAM GUARD RUN.

NOTES: USE DOUBLE OR TRIPLE BLOCKS WHEN UNDERGROUND OBSTACLES PREVENT THE POST FROM BEING INSTALLED.

DO NOT USE EXTRA BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



#### PLAN VIEW BEAM LAPPING DETAIL



#### POST DRIVING FOR CONTINUOUS UNDERGROUND OBSTRUCTION

#### STEEL PLATE BEAM GUARD, CLASS "A", INSTALLATION & ELEMENTS

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

5/23/11

DATE

FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

ENGINEER

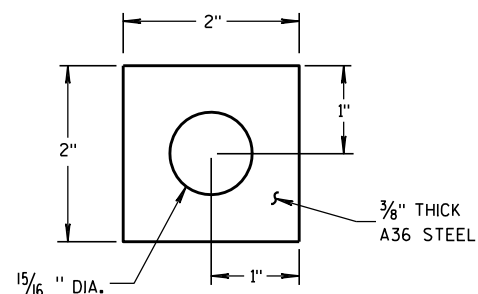
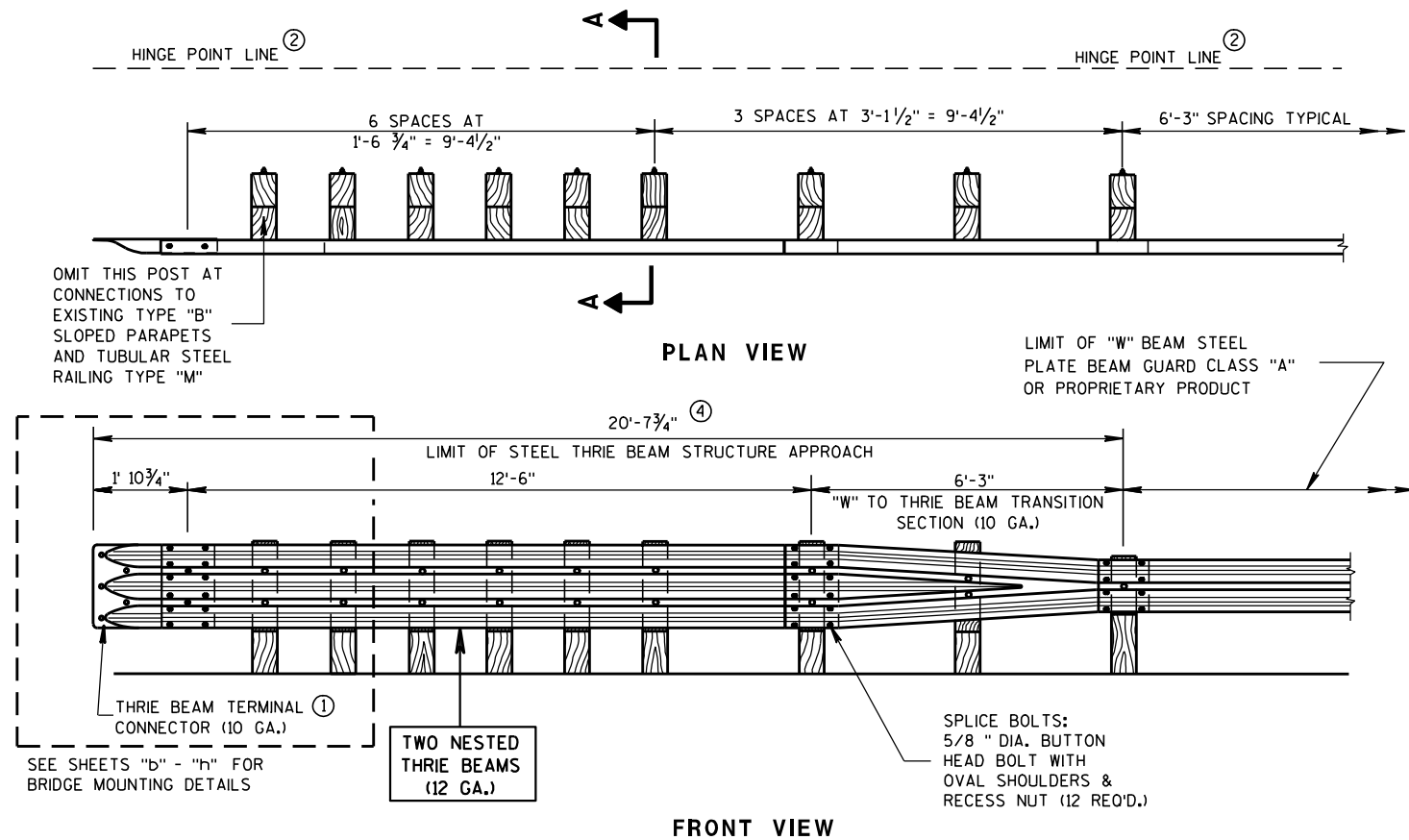


PLATE WASHER DETAIL

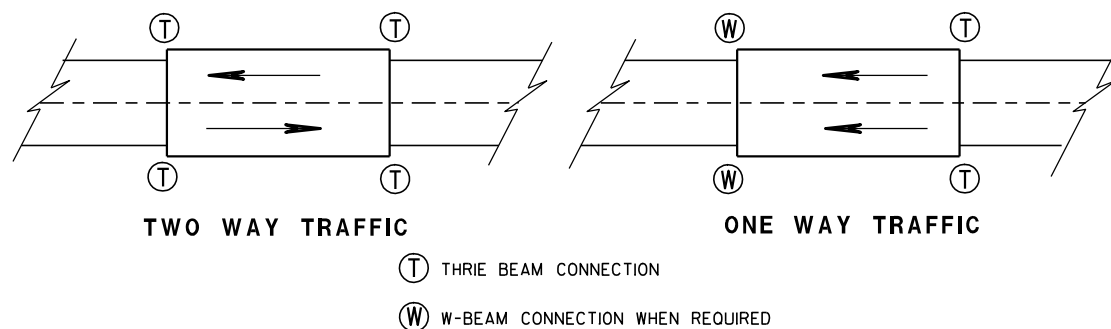
## GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

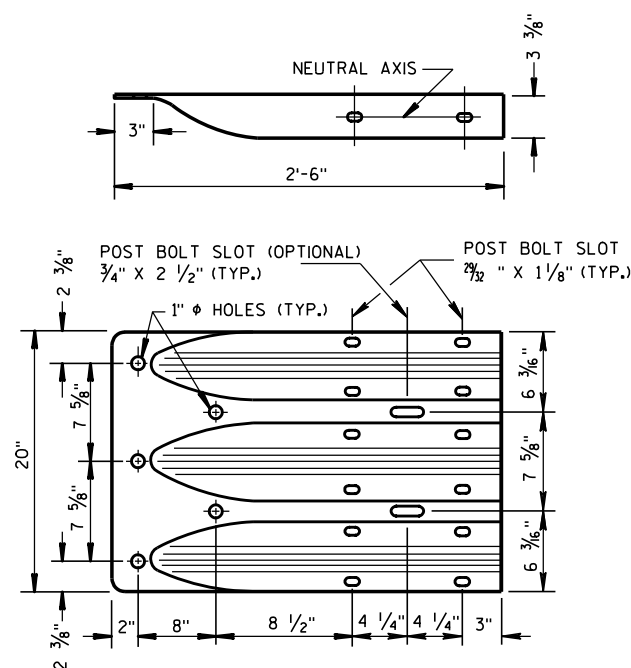
DO NOT USE STEEL POSTS AND NOTCHED PLASTIC BLOCKOUTS IN THE STEEL THRIE BEAM STRUCTURAL APPROACH AND THE TRANSITION SECTION OF STEEL PLATE BEAM GUARD, CLASS "A" INSTALLATIONS.

IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2 1/2", AND 12" DIAMETER AROUND POST. SEE 14B15 FOR MORE DETAILS.

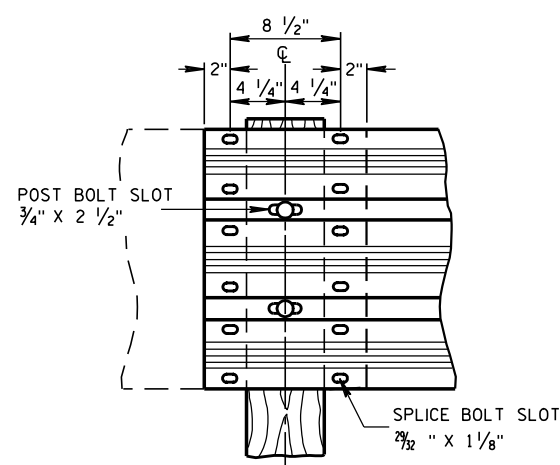
- ① BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.
- ② MINIMUM EMBEDMENT SHALL BE 4'-0". WHERE EXISTING CONDITIONS DO NOT PERMIT THE APPROPRIATE EARTHWORK SHOWN ON THE PLAN TYPICAL SECTIONS OR DETAILS, THE ENGINEER MAY ALLOW THE REDUCTION OR ELIMINATION OF THE 2 FOOT DISTANCE TO THE HINGE POINT. OTHERWISE BUILD AS THE PLAN SHOWS OR AS THE ENGINEER DIRECTS. IF THE 2 FOOT DISTANCE TO THE HINGE POINT IS REDUCED OR ELIMINATED, INCREASE THE POST EMBEDMENT DEPTH TO 4'-6" OR MORE.
- ③ POST BOLTS ARE 5/8" DIAMETER ASTM A307 BUTTON HEAD BOLT. A POST BOLT REQUIRES A 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX AND A 5/8" DIAMETER F844 FLAT WASHER. LENGTH OF POST BOLT MAY VARY.
- ④ ALL WOOD POSTS MUST BE 6" X 8" AND AT LEAST 7'-0" LONG.



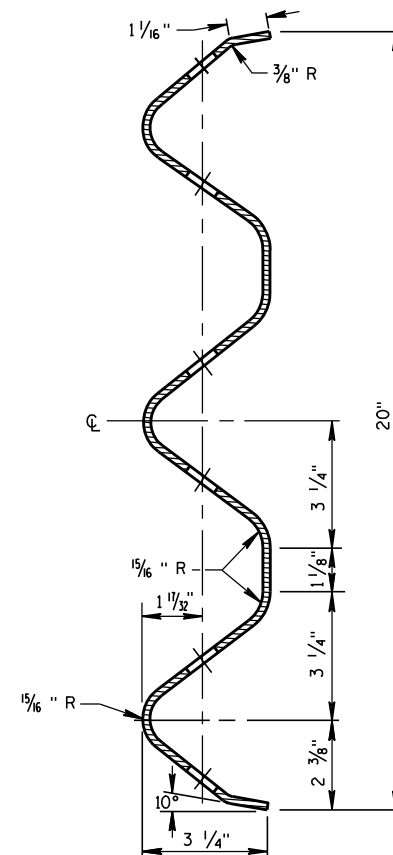
TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



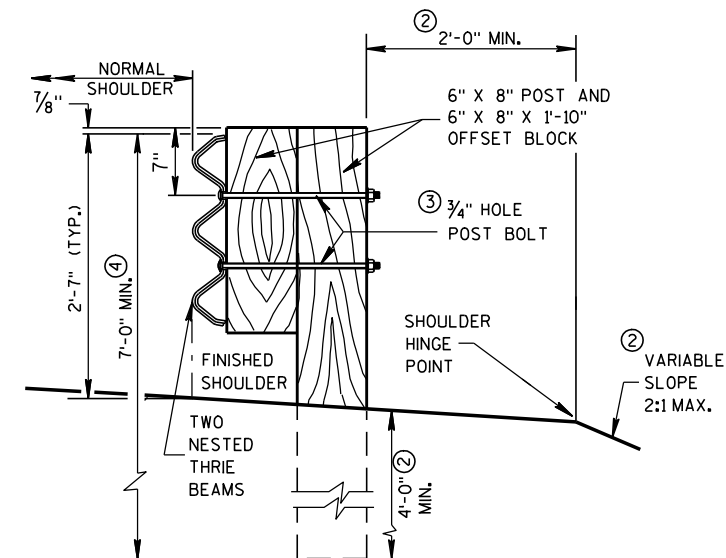
THRIE BEAM TERMINAL CONNECTOR



THRIE BEAM SPLICE



SECTION THRU THRIE BEAM RAIL ELEMENT



SECTION A-A

## STEEL THRIE BEAM STRUCTURE APPROACH

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

8/31/2012

DATE

FHWA

/s/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

ENGINEER

BILL OF MATERIALS

NOTE NO.	QTY.	DESCRIPTION
①	4	WOOD BREAKAWAY TERMINAL POST: 5 1/2" X 7 1/2" X 3'-9"
②	**	STEEL TUBE: OPTION 1 - QUANTITY OF 4 TS 8" X 6" X 0.188", 4'-6" LONG OR OPTION 2 - QUANTITY OF 2 TS 8" X 6" X 0.188", 6'-0" AND 2 TS 8" X 6" X 0.188", 4'-6" LONG
③	2	SOIL PLATE: 2'-0" X 1'-6" X 1/4" **
④	4	WOOD BREAKAWAY CRT POST: 6" X 8" X 6'-0"
⑤	6	WOOD OFFSET BLOCKS: 6' X 8" X 1'-2"
⑥	1	PIPE SLEEVE: 2" X 5 1/2" STANDARD PIPE
⑦	1	BEARING PLATE
⑧	1	BCT CABLE ASSEMBLY
⑨	1	CABLE ANCHOR BOX
⑩	1	STRUT & YOKE
⑪	1	STEEL PLATE BEAM, END PANEL 12 GA, 13'-6 1/2" LONG FOR SKT-350, ET-2000 AND ET-2000 PLUS
⑫	3	STEEL PLATE BEAM: 12 GA, 13'-6 1/2"
⑬	1	ET-2000/ET-2000 PLUS GUARDRAIL EXTRUDER OR SKT-350 IMPACT HEAD: AS FURNISHED BY MANUFACTURER
⑭	1	REFLECTIVE SHEETING TYPE H: 18" X 18"
⑮	1	E.A.T. MARKER POST

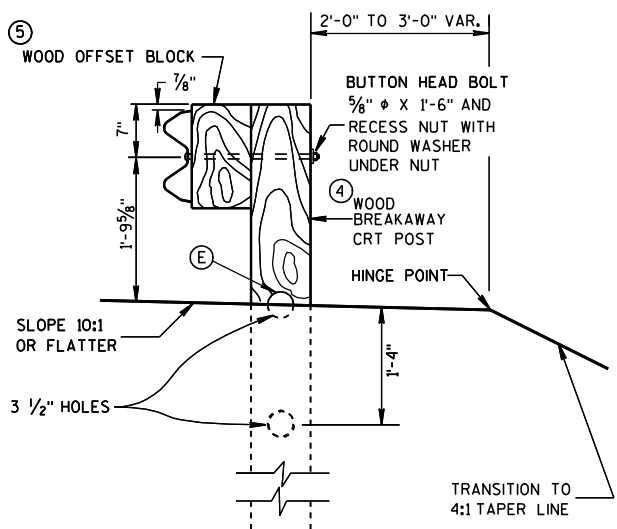
GENERAL NOTES

FOLLOW MANUFACTURE'S BOLTING RECOMMENDATIONS. IF NONE ARE AVAILABLE, INSTALL 5/8"  $\phi$  X 1'-6" BUTTON HEAD BOLTS AT ALL POSTS EXCEPT FOR POST 1.

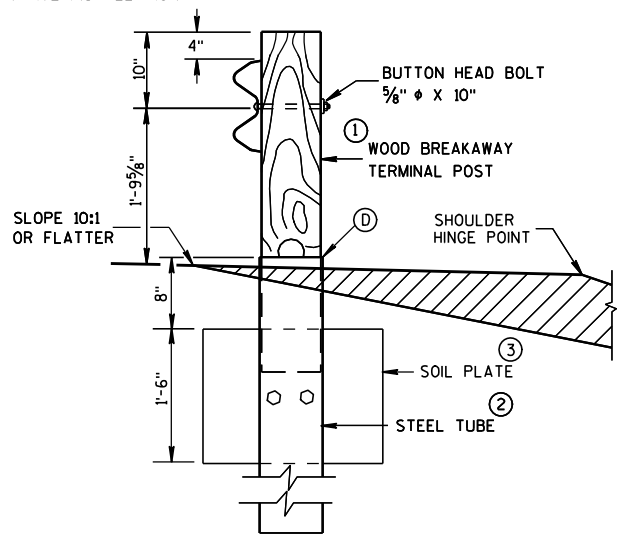
- (A) THE SLOPE IN THE AREA BOUNDED BY THE EXTENDED VEHICLE RUNOUT PATH (EVRP), THE HINGE POINT LINE (HPL), AND THE CLEAR ZONE LIMITS (CZL) SHALL BE 4:1 OR FLATTER.
- (B) AFTER FINAL ASSEMBLY, RECHECK CABLE TO BE SURE IT IS TAUT AND HAS NOT RELAXED.
- (C) THE 13 SLOT FIRST RAIL PANEL MAY BE USED IN LIEU OF THE 3 SLOT RAIL PANEL ON SKT-350 ONLY.
- (D) THE TOP OF THE STEEL TUBE ON POSTS 1 THROUGH 4 SHALL NOT BE MORE THAN 3" ABOVE THE FINISH GROUND ELEVATION.
- (E) THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST 5 THROUGH 8 SHALL BE 3/4" ABOVE THE FINISHED GROUND LINE.
- (F) SHEETING IS ATTACHED TO 0.040 ALUMINUM SHEET AND ATTACHED TO E.A.T. HEAD USING 4 STAINLESS STEEL SELF-TAPPING SCREWS, ONE SCREW PER CORNER OF E.A.T. STEEL POSTS SHALL NOT BE ALLOWED FOR USE WITH ENERGY ABSORBING TERMINALS.
- DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL.

\* DO NOT ATTACH BLOCKOUTS TO POSTS 1 AND 2.

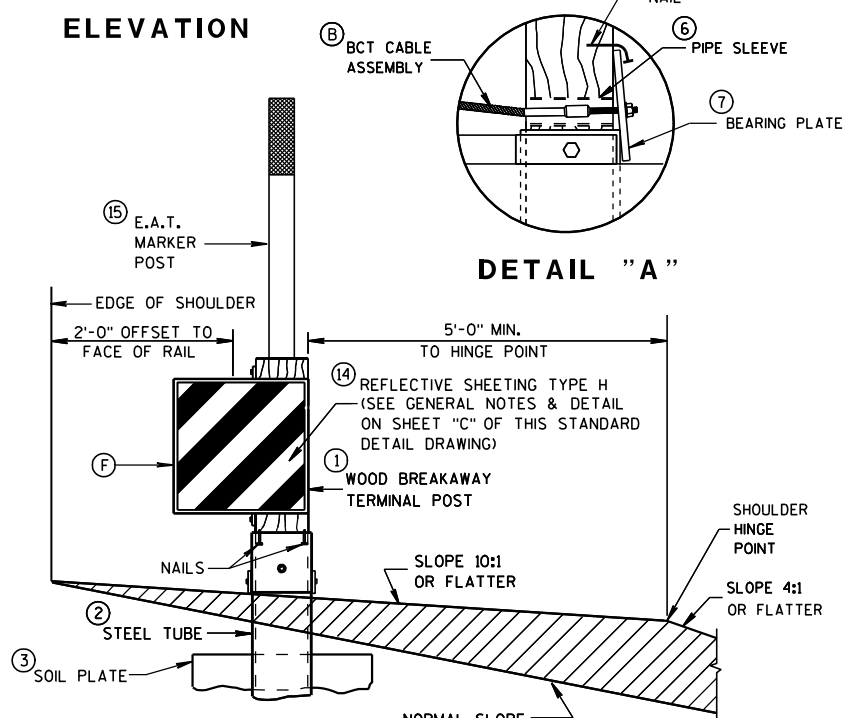
\*\* SDD SHOWS 4 - 54 INCH STEEL TUBES WITH SOIL PLATES INSTALLED ON POST 1 AND POST 2. POST 3 AND 4 DO NOT NEED SOIL PLATES. AN ALTERNATIVE INSTALLATION WOULD CONSIST OF 2 - 72 INCH STEEL TUBES ON POST 1 AND POST 2 AND 54 INCH TUBES ON POSTS 3 AND 4. THE ALTERNATIVE INSTALLATION DOES NOT REQUIRE SOIL PLATES.



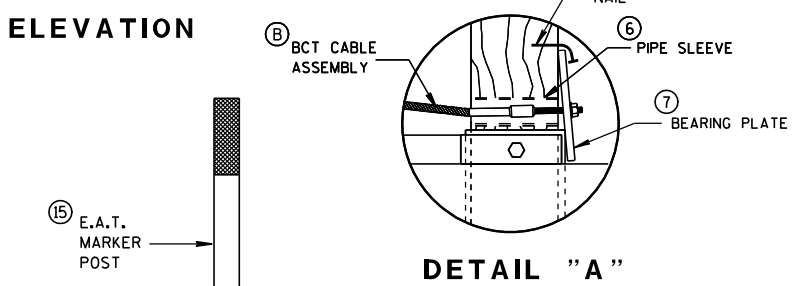
SECTION C-C  
TYPICAL AT POST NOS. 6, 8



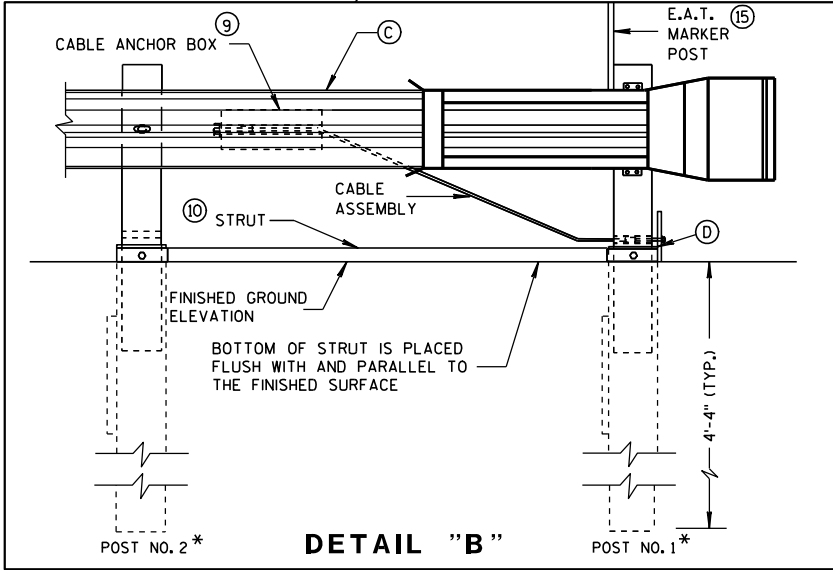
SECTION B-B  
TYPICAL AT POST NO. 2\*



SECTION A-A  
TYPICAL AT POST NO. 1\*



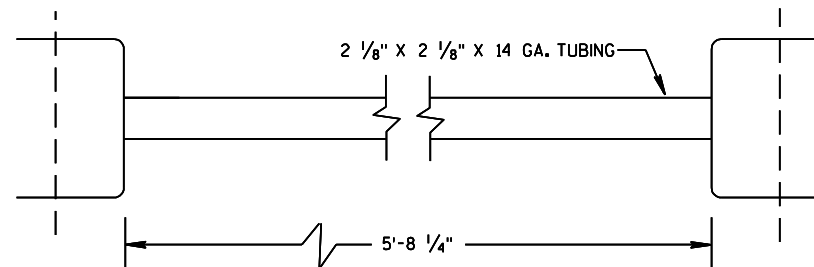
DETAIL "A"



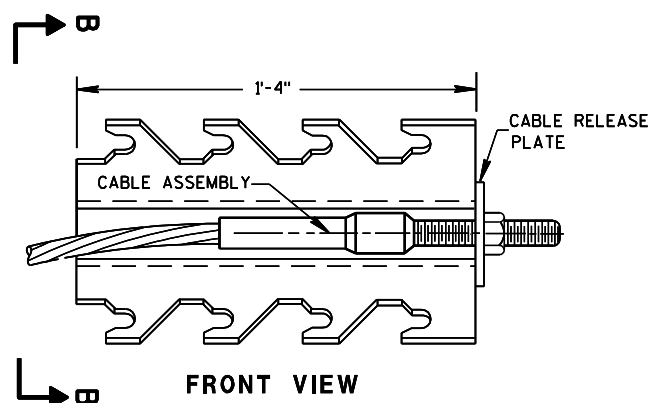
DETAIL "B"

STEEL PLATE BEAM GUARD  
ENERGY ABSORBING TERMINAL

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

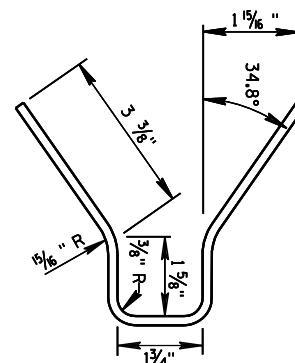


⑩ STRUT DETAIL (SKT-350)

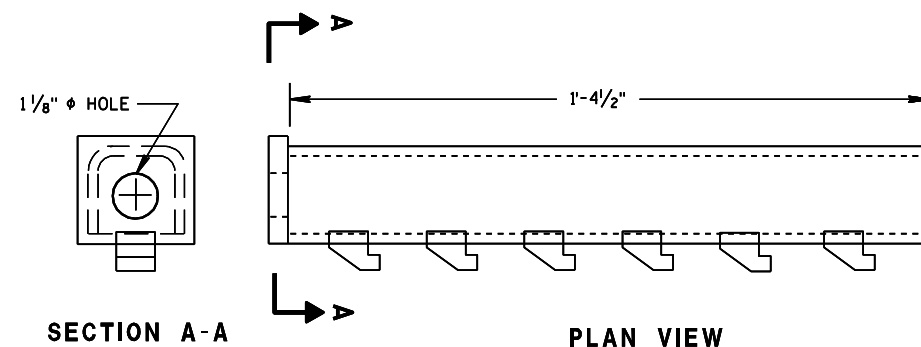


⑨ CABLE ANCHOR BOX (SKT-350)

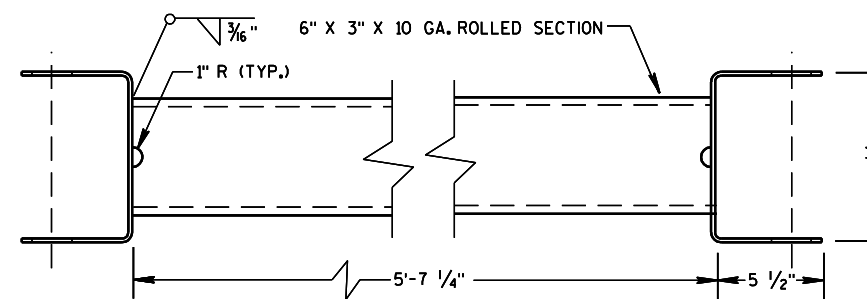
(SKT-350)



SECTION B-B

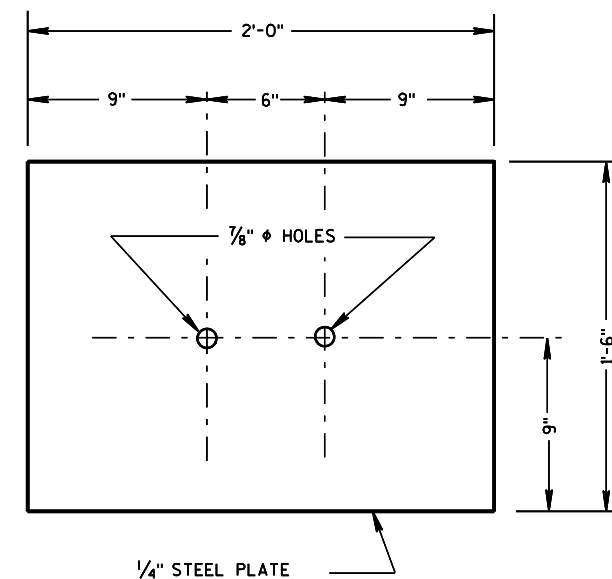


⑨ CABLE ANCHOR BOX (ET-2000/ET-2000 PLUS)

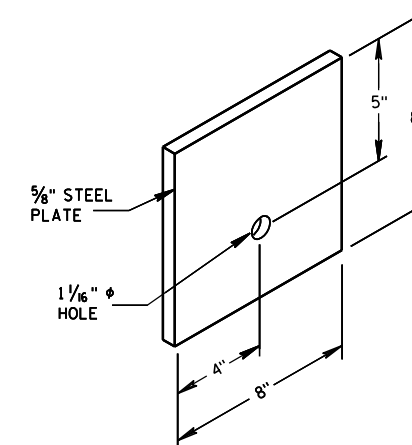


⑩ STRUT DETAIL (ET-2000/ET-2000 PLUS)

(ET-2000/ET-2000 PLUS)



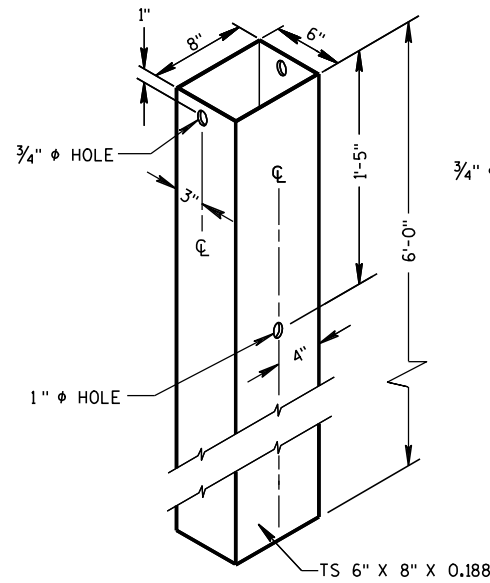
③ SOIL PLATE  
(SKT-350, ET-2000/ET-2000 PLUS)



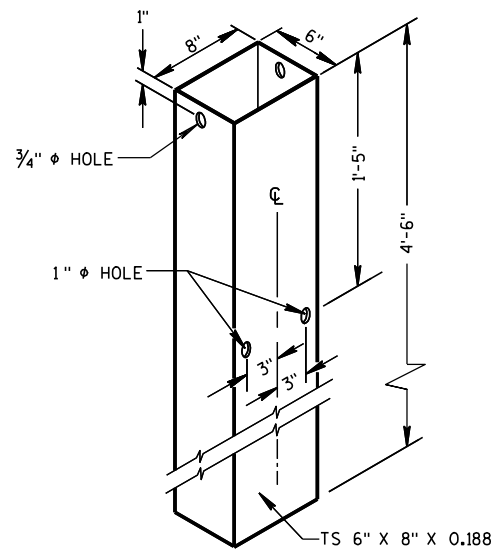
⑦ STEEL BEARING PLATE  
(SKT-350, ET-2000/ET-2000 PLUS)

STEEL PLATE BEAM GUARD  
ENERGY ABSORBING TERMINAL

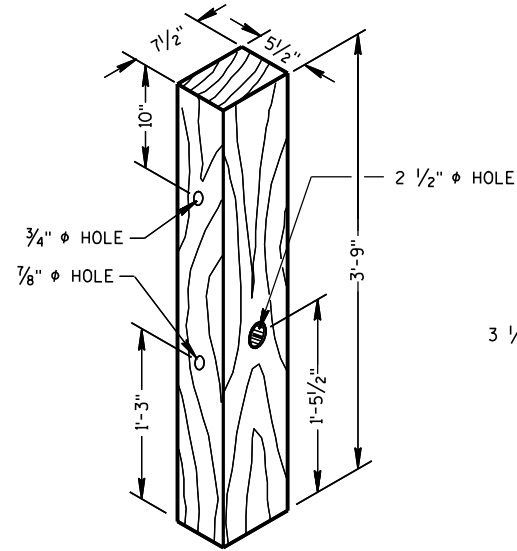
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



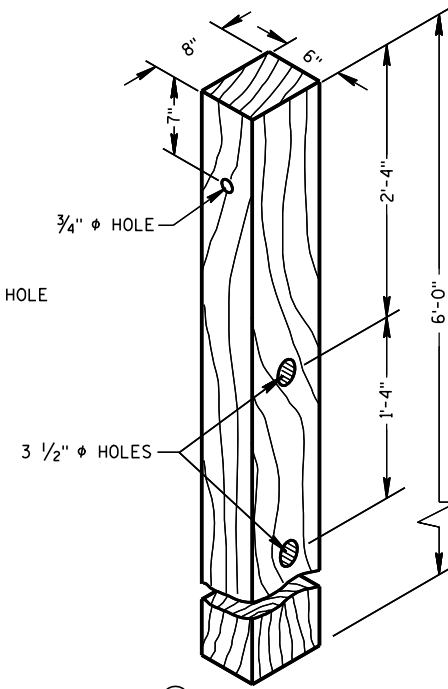
② **72" STEEL TUBE**  
(POSTS NO. 1-4)



② **54" STEEL TUBE**  
(POSTS NO. 1-4)

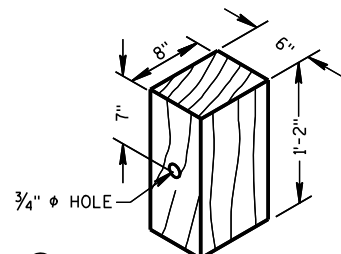


① **TERMINAL POST**  
(POSTS NO. 1-4)



④ **CRT POST**  
(POSTS NO'S 5-8)

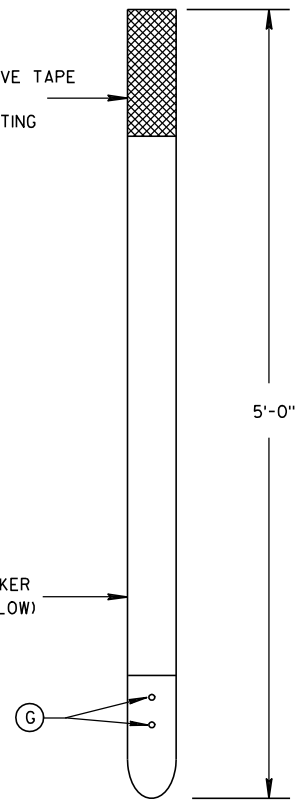
### WOOD BREAKAWAY POSTS



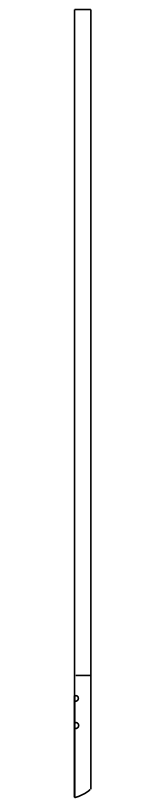
⑤ **WOOD OFFSET BLOCK**  
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

YELLOW REFLECTIVE TAPE  
3" X 9" TYPE H  
REFLECTIVE SHEETING

E.A.T. MARKER  
POST (YELLOW)



FRONT VIEW



SIDE VIEW

⑮ **E.A.T. MARKER POST**

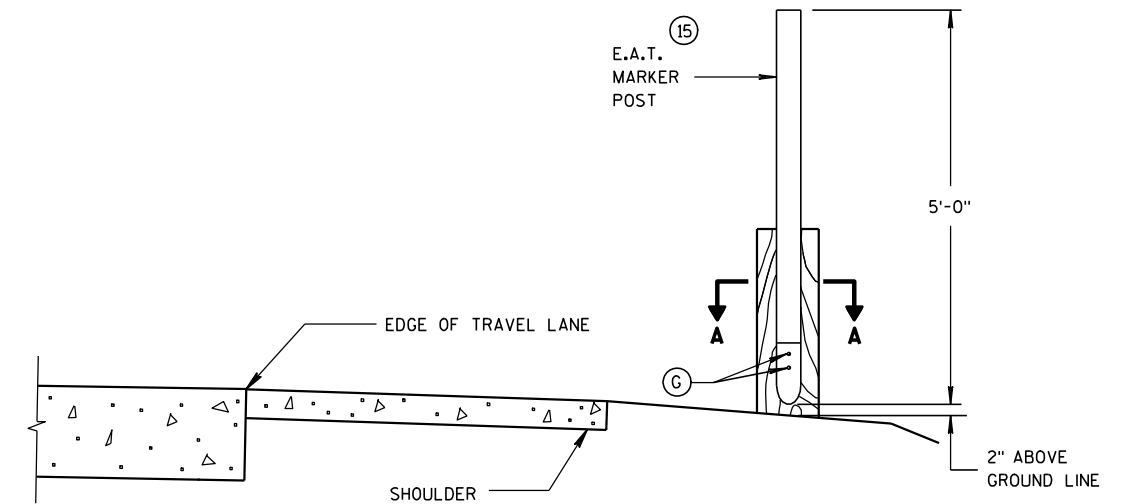
### GENERAL NOTES

STEEL PLATE BEAM GUARD, ENERGY ABSORBING TERMINAL SHALL BE PAID FOR AT THE CONTRACT UNIT PRICE EACH, WHICH SHALL INCLUDE HARDWARE, STEEL PLATE BEAM GUARD, POSTS, REFLECTIVE SHEETING AND INSTALLATION AS SHOWN.

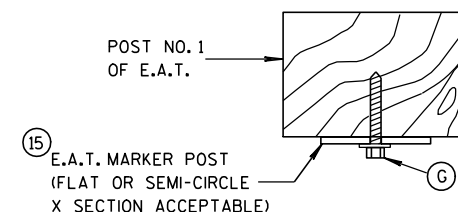
WHEN ROCK IS ENCOUNTERED DURING EXCAVATION, A 12 INCH DIA. POST HOLE EXTENDING 20 INCHES DEEP INTO THE ROCK MAY BE USED IF APPROVED BY THE ENGINEER. GRANULAR MATERIAL SHALL BE PLACED IN THE BOTTOM OF THE HOLE APPROXIMATELY 2 1/2 INCHES DEEP TO PROVIDE DRAINAGE. THE SOIL TUBES SHALL BE FIELD CUT TO LENGTH, PLACED IN THE HOLE AND BACKFILLED WITH ADEQUATELY COMPACTED MATERIAL EXCAVATED FROM THE HOLE.

SEE APPROVED PRODUCTS LIST FOR ACCEPTABLE E. A. T. MARKER POST.

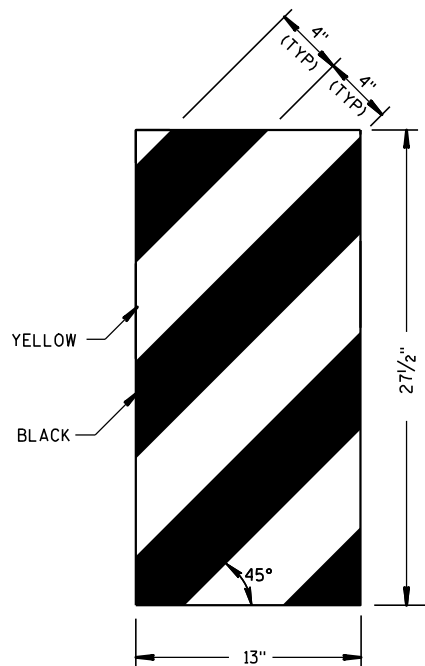
⑮ 1/2" DIA. X 3" LAG BOLT WITH WASHER.



**TYPICAL INSTALLATION OF E.A.T. MARKER POST BACKSIDE OF POST NO. 1**  
(E.A.T. AND RAIL REMOVED FOR CLARITY)

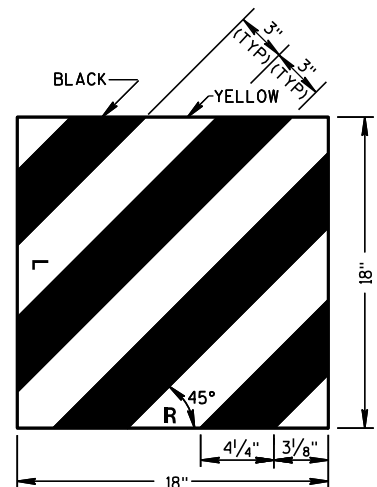


SECTION A-A



ET-2000 PLUS ONLY

⑭ **REFLECTIVE SHEETING DETAILS**



ET-2000 AND SKT-350

**STEEL PLATE BEAM GUARD  
ENERGY ABSORBING TERMINAL**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

4-12-10  
DATE

FHWA

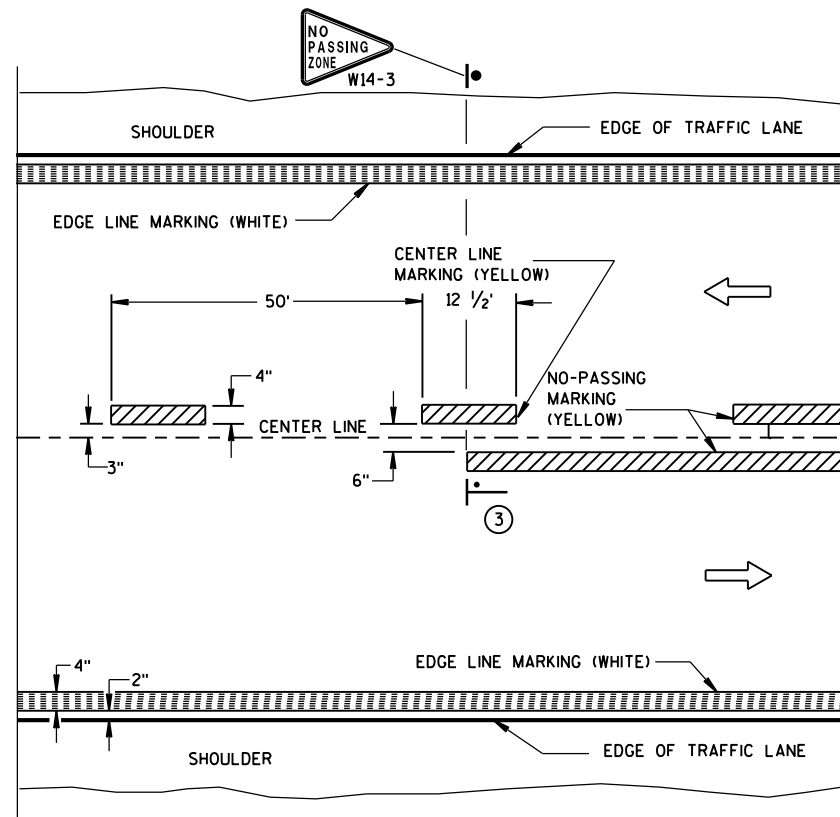
/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER



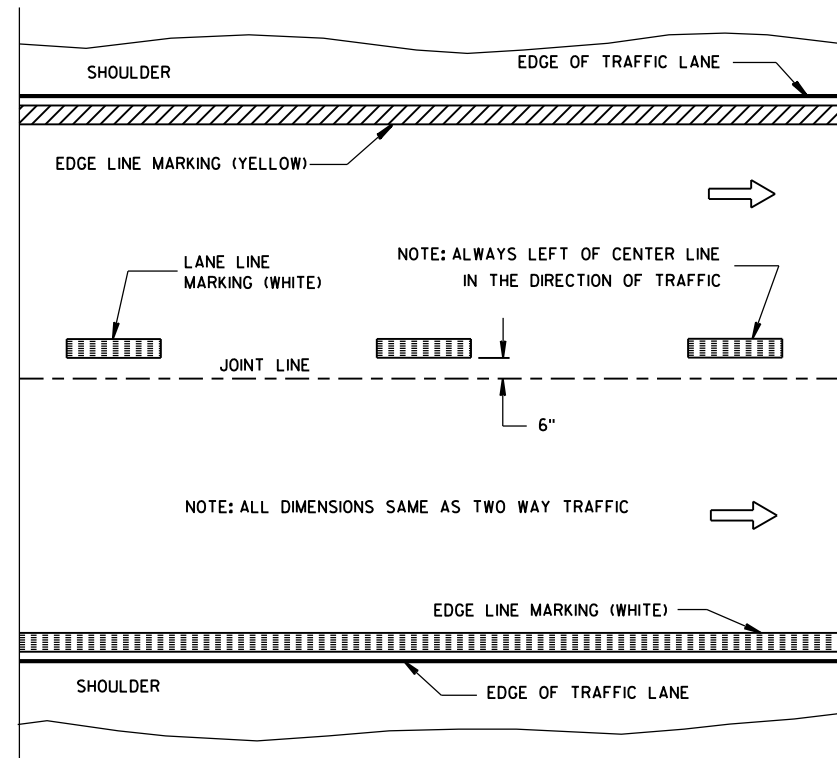
R11-4 AND R11-3 SHALL BE 60" X 30".

- ⚡ POST MOUNTED WARNING SIGN
- 🚧 TYPE III BARRICADES
- ⓐ TYPE "A" LOW INTENSITY FLASHING WARNING LIGHT (FOR NIGHT USE)
- 🚧 WORK AREA

FHWA

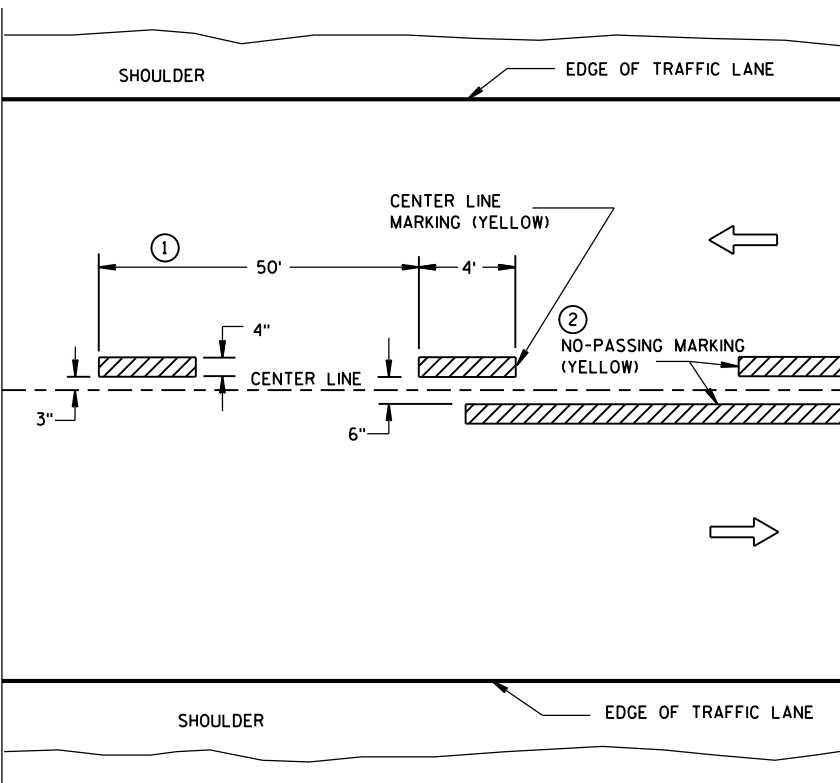


TWO WAY TRAFFIC

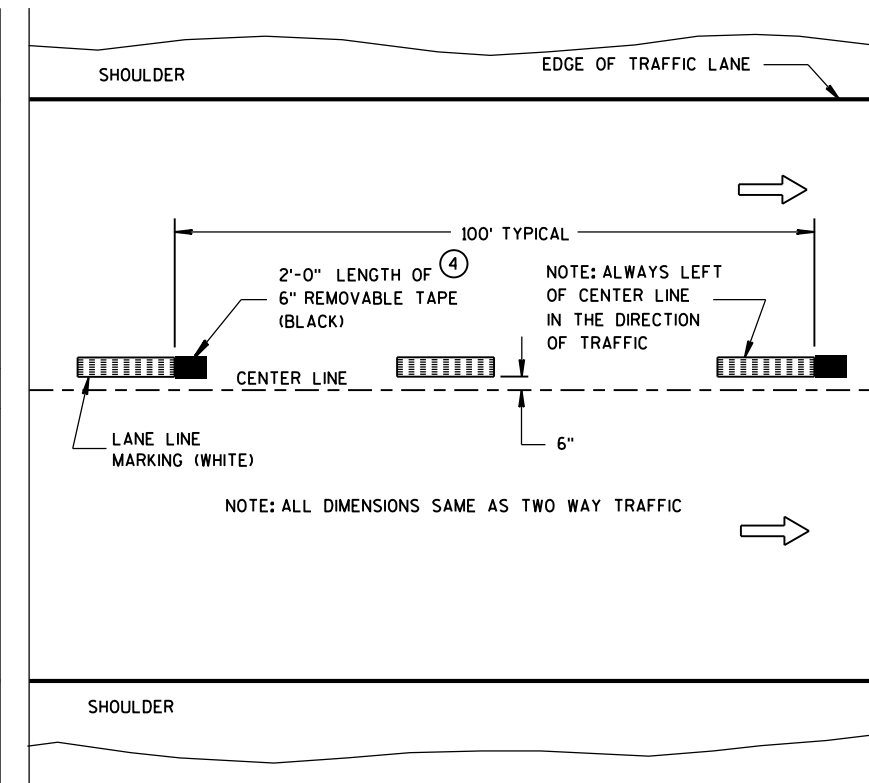


ONE WAY TRAFFIC

## PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING  
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

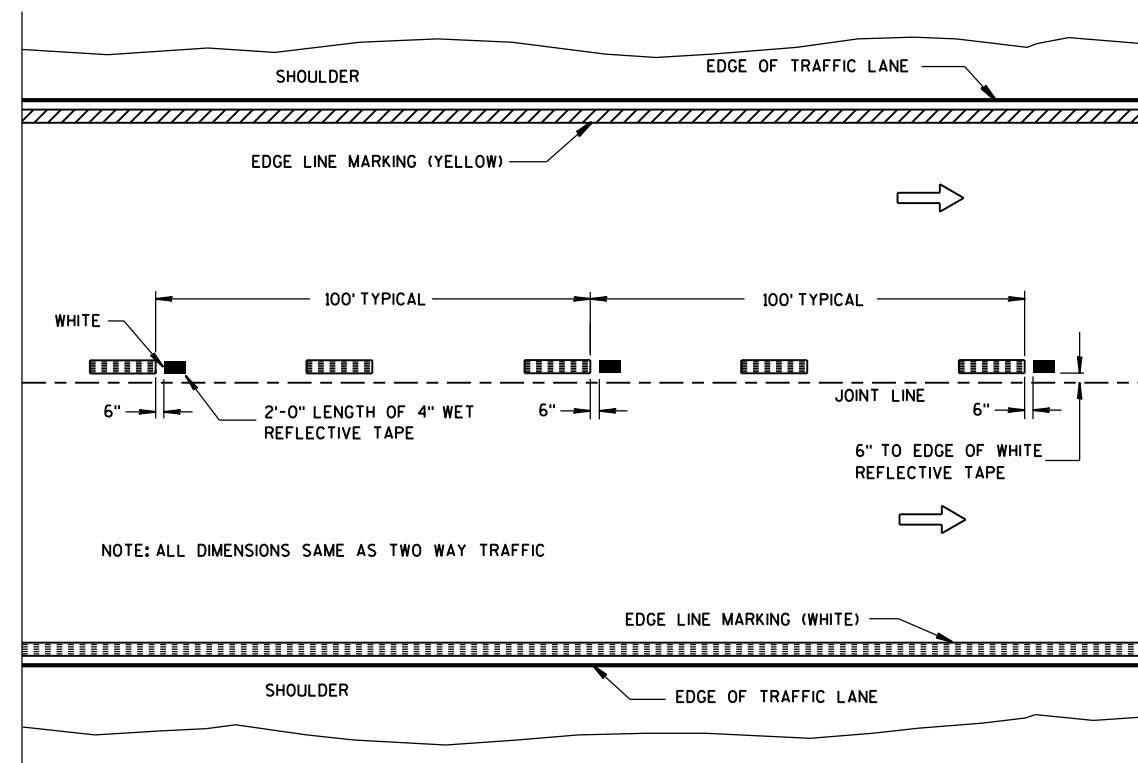
## GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

## NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO  
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

## LEGEND

- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING  
(MAINLINE)

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION


APPROVED  
5-13-2013  
DATE  
FHWA

/S/ Travis Feltes  
STATE TRAFFIC ENGINEER




TWO-LANE ROADWAY


**SYMBOLS**



WORK AREA



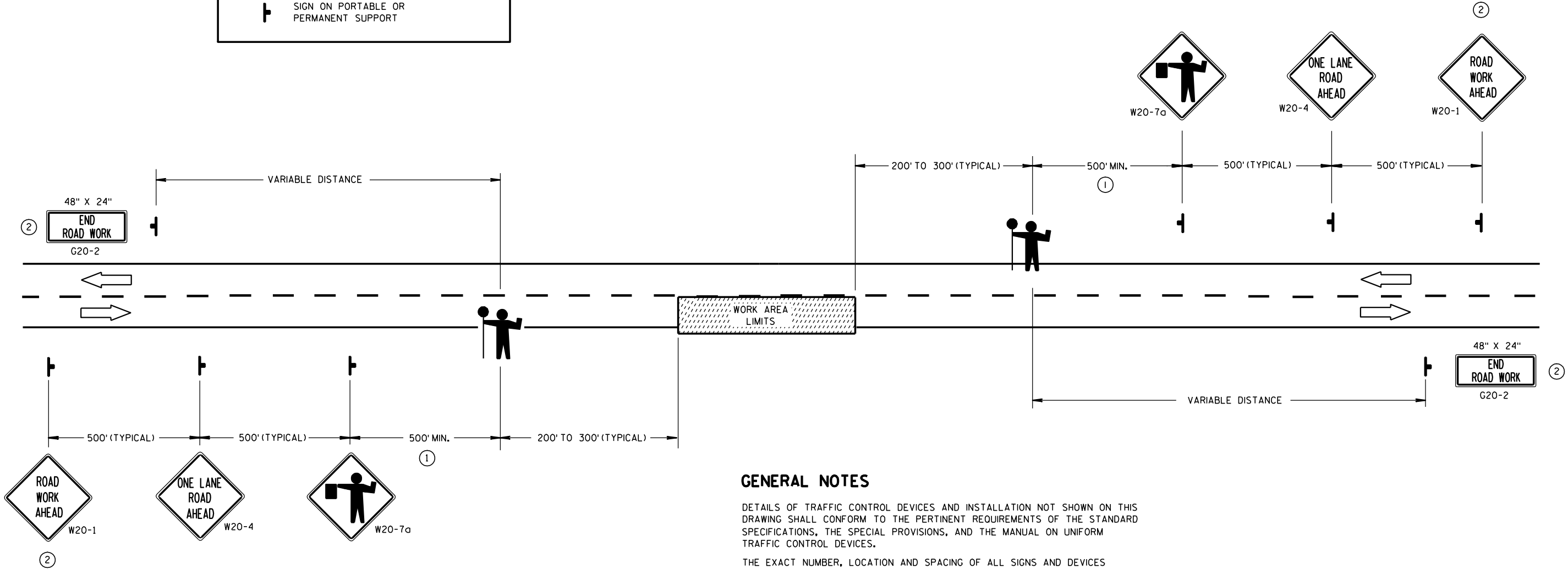
FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF



SIGN ON PORTABLE OR PERMANENT SUPPORT



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, THE "FLAGGER AHEAD", THE "ROAD WORK AHEAD" AND THE ONE LANE ROAD AHEAD" SIGNS SHALL BE COVERED OR REMOVED AND THE HIGHWAY RESTORED TO NORMAL OPERATION.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

- ① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

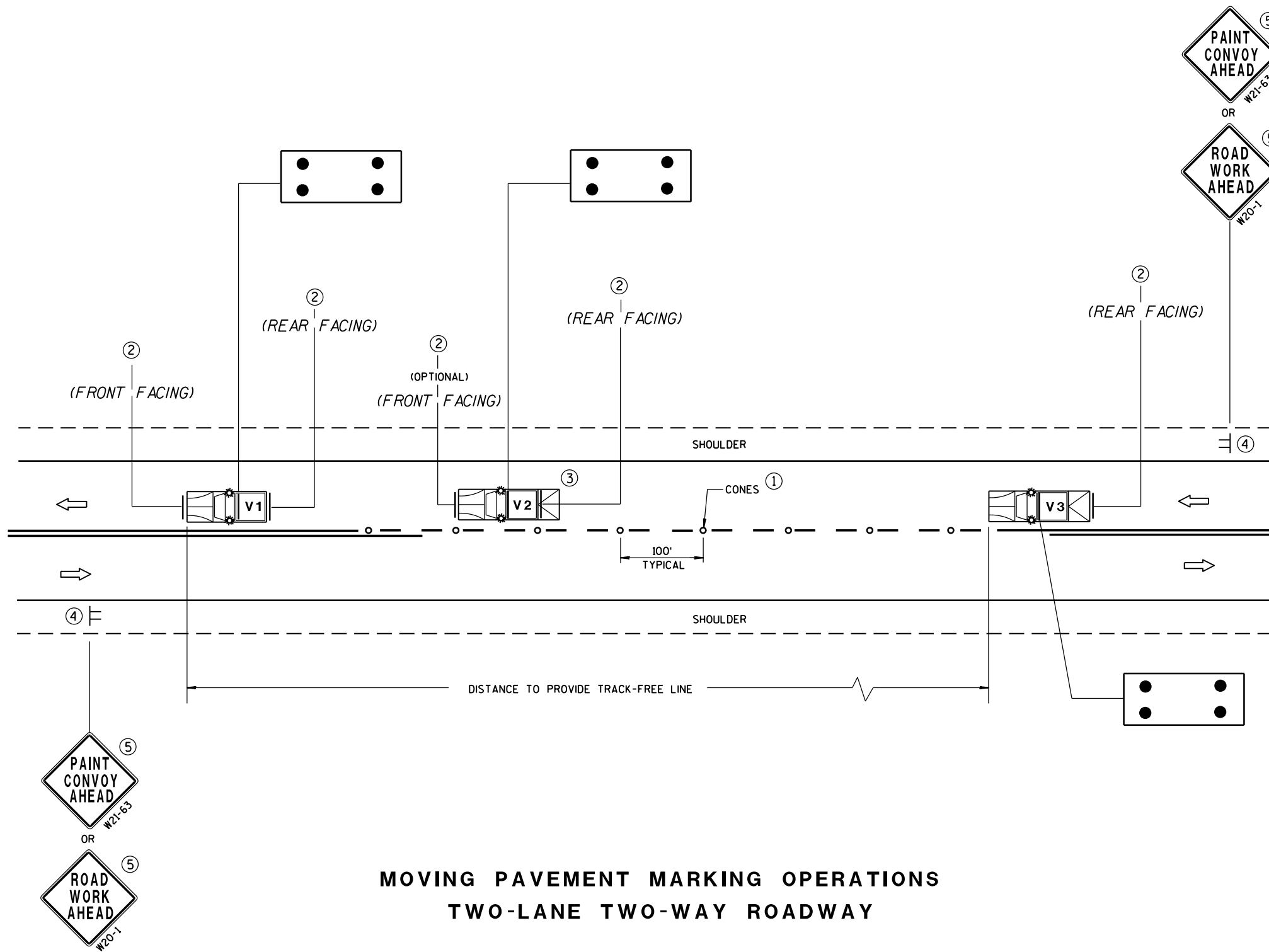
**TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
9/5/06  
DATE

/S/ Thomas N. Notbohm  
STATE TRAFFIC ENGINEER OF DESIGN

FHWA



MOVING PAVEMENT MARKING OPERATIONS  
TWO-LANE TWO-WAY ROADWAY

## GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

IF SPEED LIMIT IS 40 MPH OR LESS STATIONARY SIGNS MAY BE OMITTED IF CONES ARE USED.

ALTERNATE SIGN MESSAGES, SUCH AS "PAINT CREW AHEAD" OR "ROAD PAINTING AHEAD" MAY BE USED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.

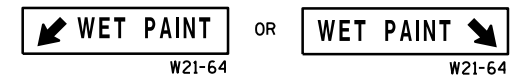
THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.

THIS DRAWING SHALL BE USED FOR CENTERLINE OR EDGELINE MARKING.

WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR TURN THE STATIONARY WARNING SIGNS AWAY FROM TRAFFIC.

① CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.

② USE STANDARD SIGN W21-64 WITH APPROPRIATE ARROW.



③ OPTIONAL TRUCK-MOUNTED ATTENUATOR.

④ SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES.

⑤ IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1 OR W21-63 ARE NOT REQUIRED.

## LEGEND

**V1** LEAD VEHICLE

**V2** SHADOW VEHICLE

**V3** TRAIL VEHICLE WITH TMA

**TMA** TRUCK-MOUNTED ATTENUATOR

 SIGN ON TEMPORARY SUPPORT

 DIRECTION OF TRAFFIC

 CONES

 FLASHING ARROW PANEL (CAUTION)

MOVING PAVEMENT MARKING  
OPERATION  
TWO-LANE TWO-WAY ROADWAY

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

5/3/2013  
DATE

/S/ Travis Feltes  
STATE TRAFFIC ENGINEER

FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

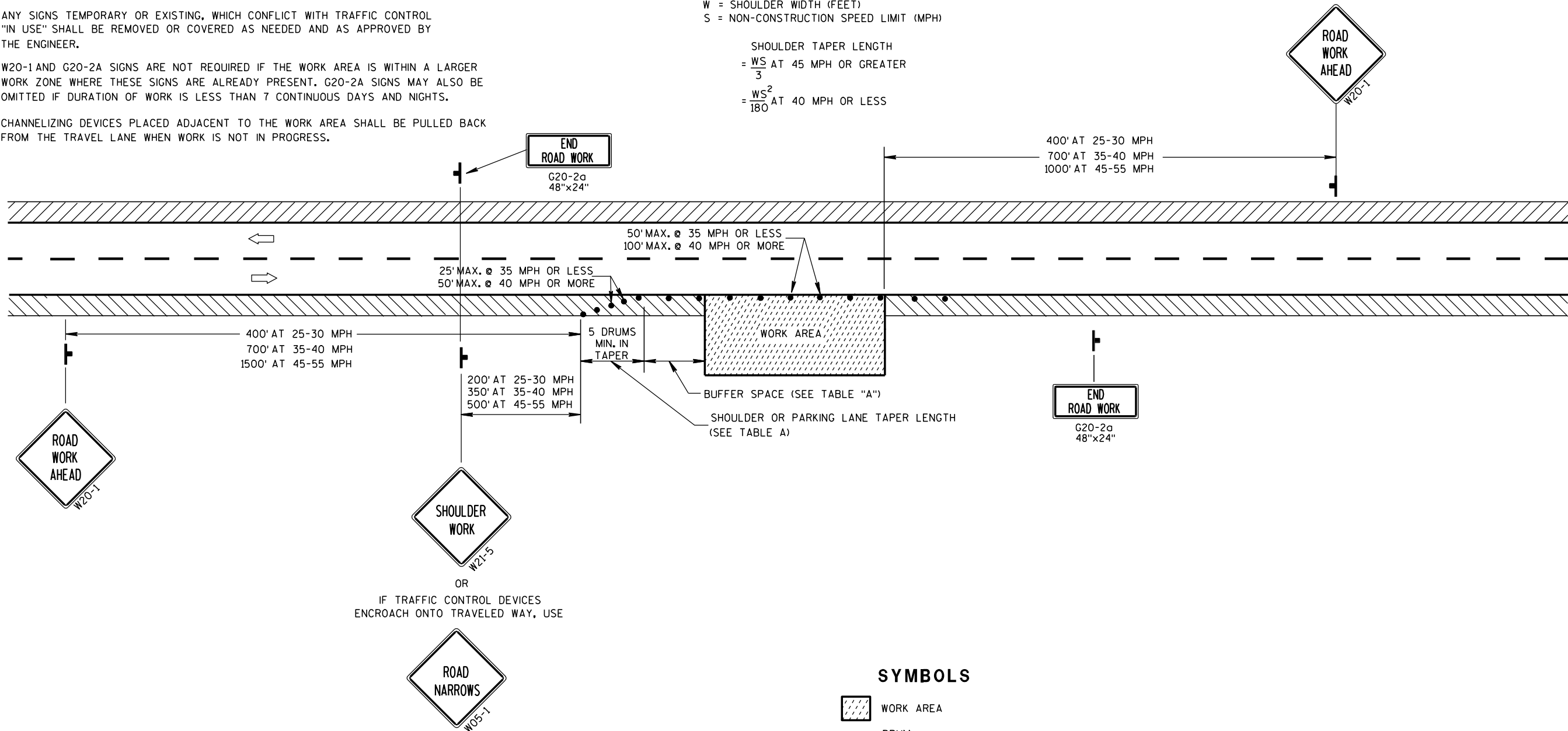
CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

TABLE A

SHOULDER TAPER LENGTH (FEET)					BUFFER SPACE (FEET)
S	W	4	6	8	
30	20	30	40	50	85
35	30	45	55	70	120
40	40	55	75	90	170
45	60	90	120	150	220
50	70	100	135	170	280
55	75	110	150	185	335

W = SHOULDER WIDTH (FEET)  
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

SHOULDER TAPER LENGTH  
=  $\frac{WS}{3}$  AT 45 MPH OR GREATER  
=  $\frac{WS^2}{180}$  AT 40 MPH OR LESS



SYMBOLS

- WORK AREA
- DRUM
- POST MOUNTED SIGN
- DIRECTION OF TRAFFIC FLOW

TRAFFIC CONTROL,  
WORK ON SHOULDER OR  
PARKING LANE,  
UNDIVIDED ROADWAY

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
5/23/00 /S/ Chester J. Spang  
DATE CHIEF SIGNS AND MARKING ENGINEER  
FHWA

## LEGEND

- POST MOUNTED SIGN
- REMOVING PAVEMENT MARKING
- TYPE III BARRICADE WITH SIGN
- DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY-BURN)
- TEMPORARY PRECAST CONCRETE BARRIER
- FLAGS, 16"x16" MIN., ORANGE
- TEMPORARY SIGNAL WITH BACKPLATE AND 12-INCH LENSES ON BREAKAWAY POLE
- ASPHALTIC PAVEMENT WIDENING
- DIRECTION OF TRAFFIC FLOW
- 4" X 6" WOOD POST

## GENERAL NOTES :

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

NON-OPERATIONAL EQUIPMENT OR MATERIAL SHALL BE LOCATED BEHIND THE PRECAST CONCRETE BARRIER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

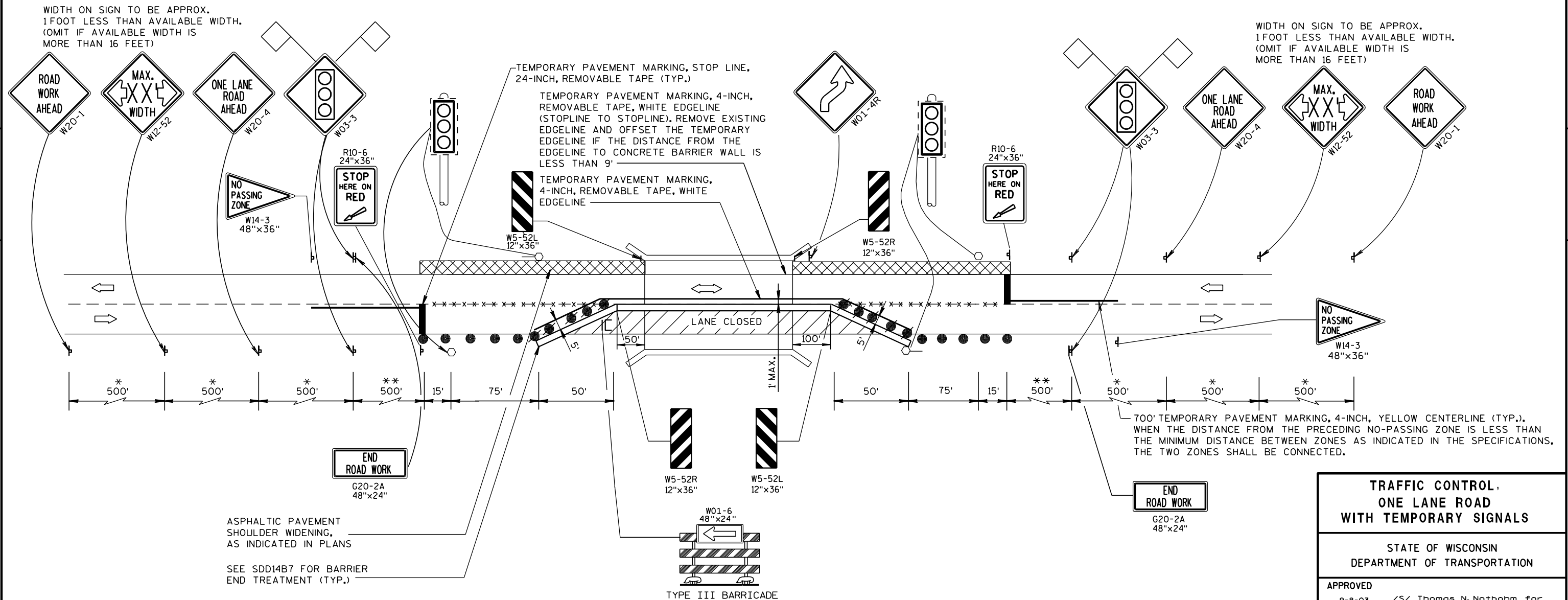
SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

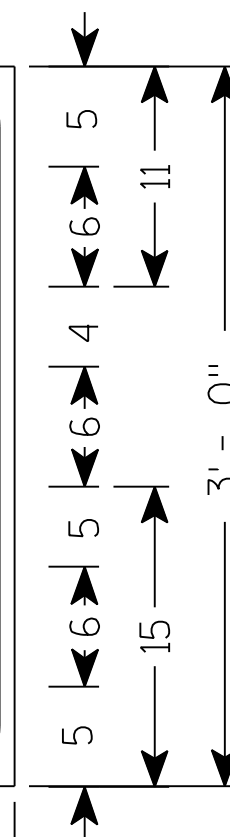
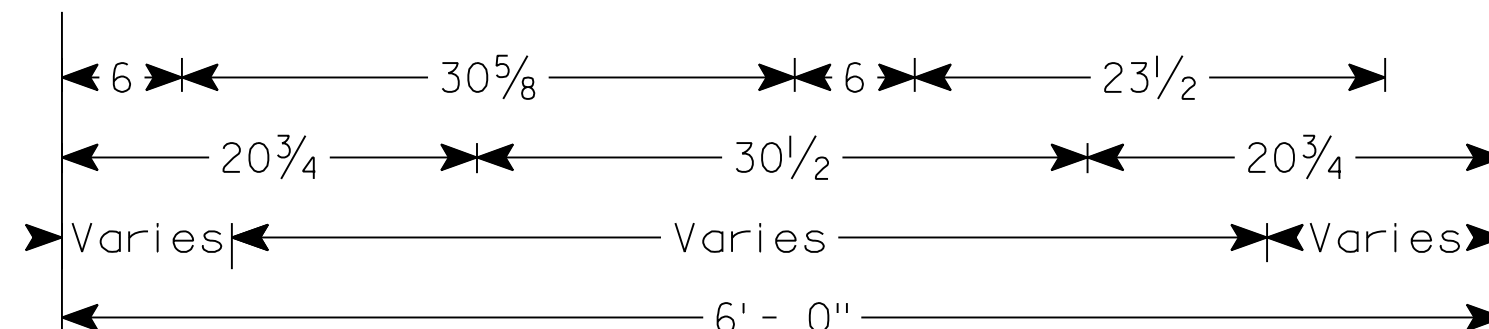
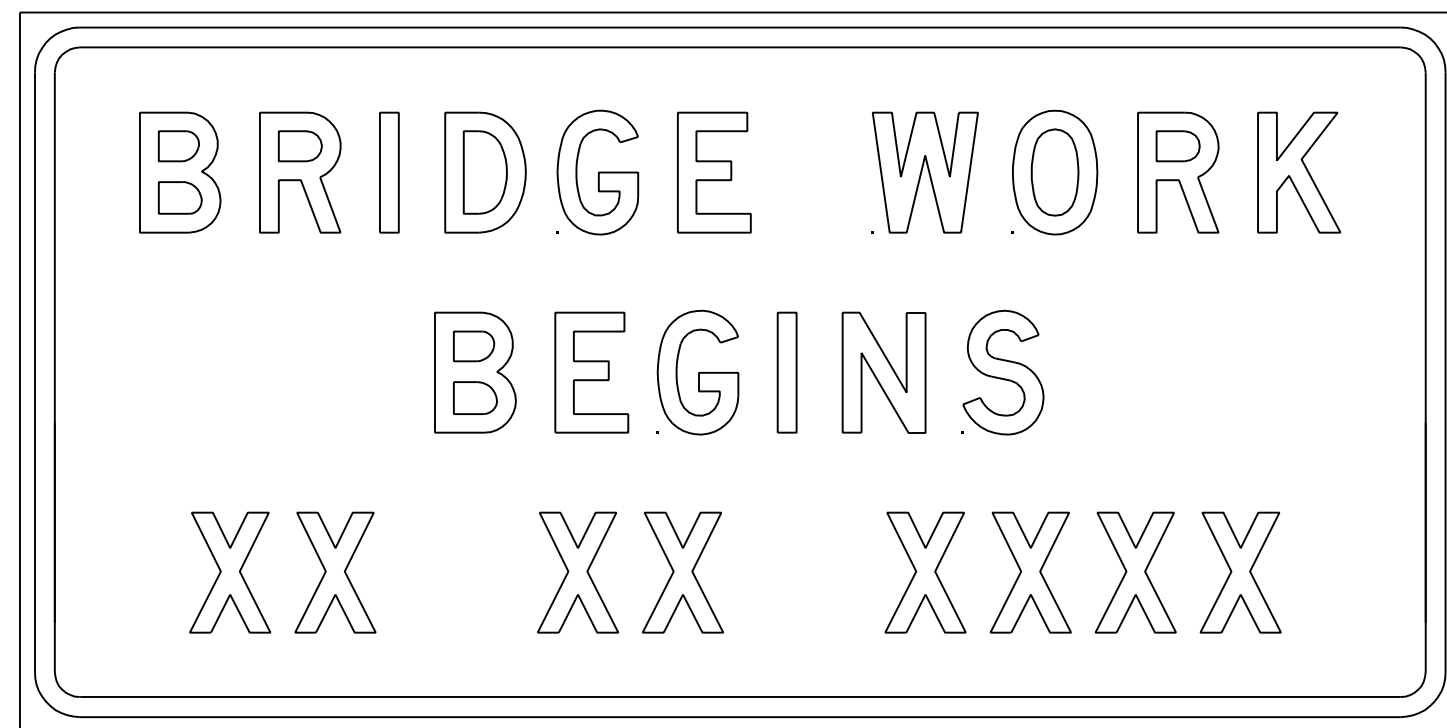
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

PLACE TEMPORARY PAVEMENT MARKING EDGELINE AND CENTERLINE, AND REMOVE EXISTING PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR 7 OR MORE CONTINUOUS DAYS AND NIGHTS OR AS NOTED ON DETAIL.

\* 500' SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350' TYPICAL SPACING. FOR 25-30 MPH, USE 200' TYPICAL SPACING.

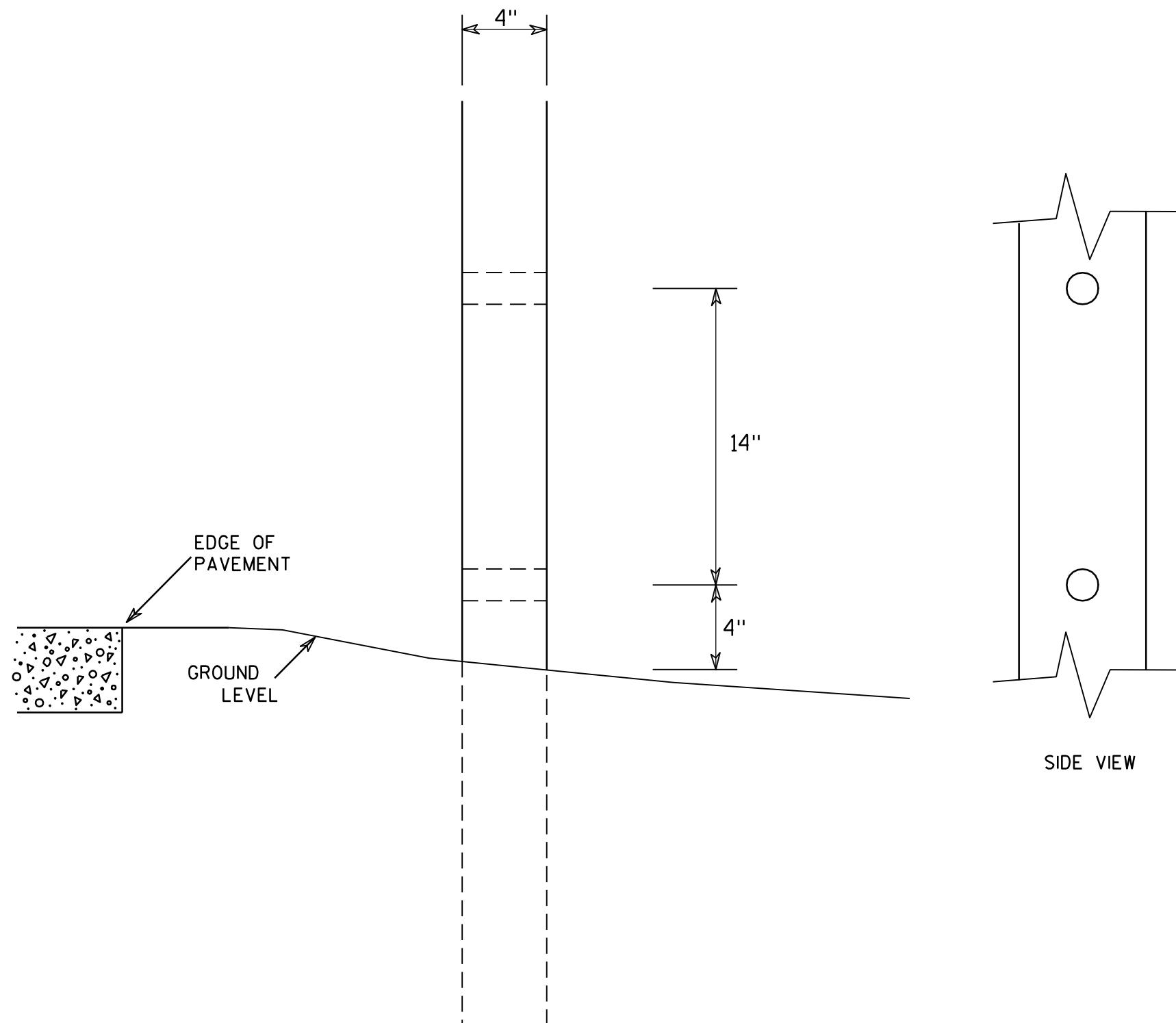
\*\* USE 300' SPACING IF PRE-CONSTRUCTION REGULATORY SPEED LIMIT IS 35 MPH OR LESS.





1" Border  
3/4" Margin  
2 1/4" Radius

7



### GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

### 4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Chester J. Spang*  
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

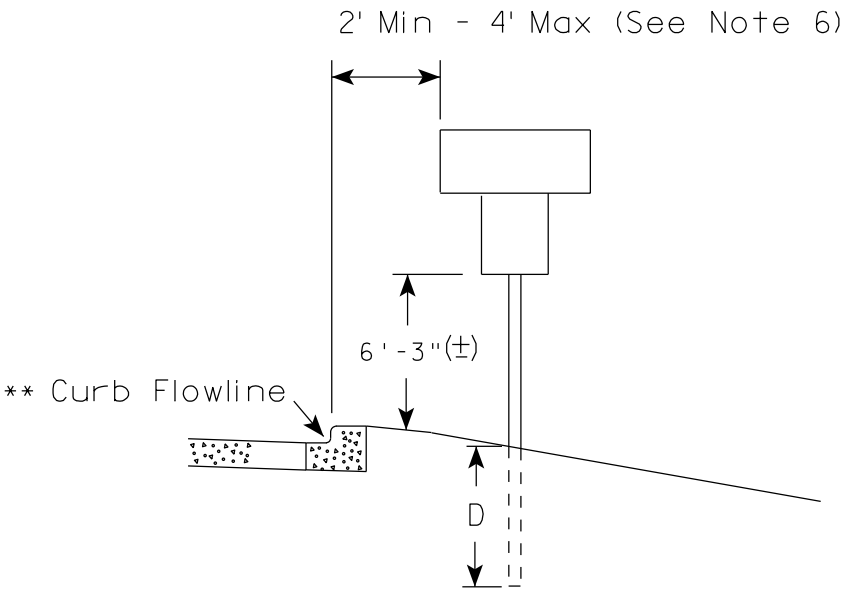
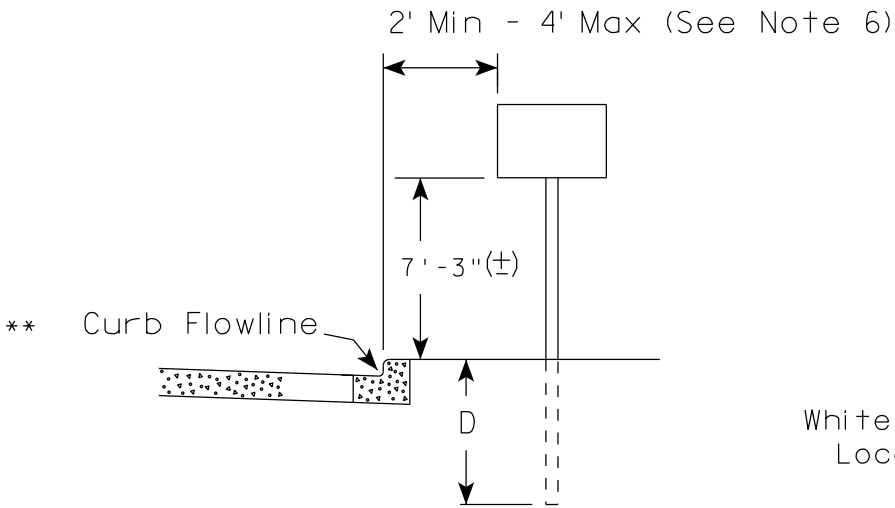
HWY:

COUNTY:

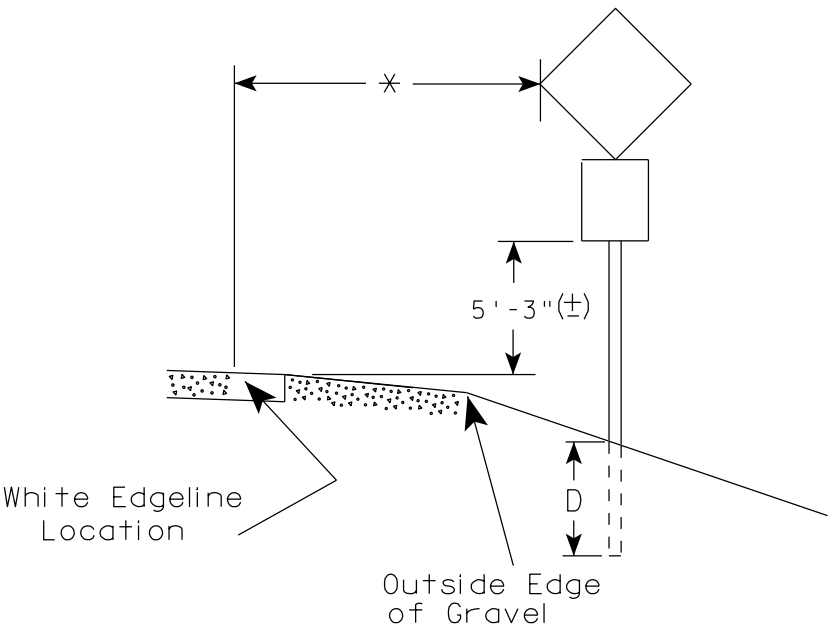
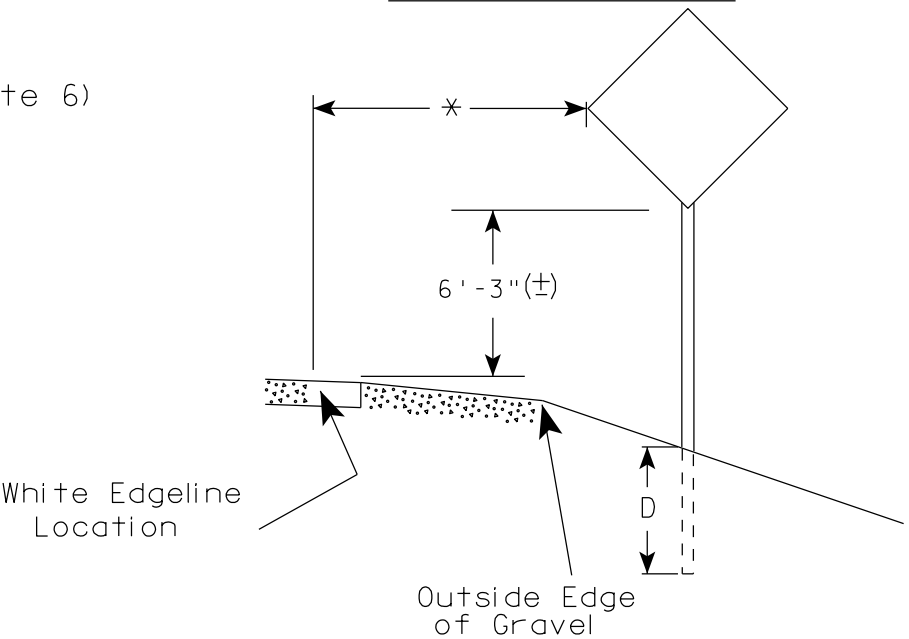
SHEET NO:

E

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet, 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series) & End of Rod Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (+).

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq.Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

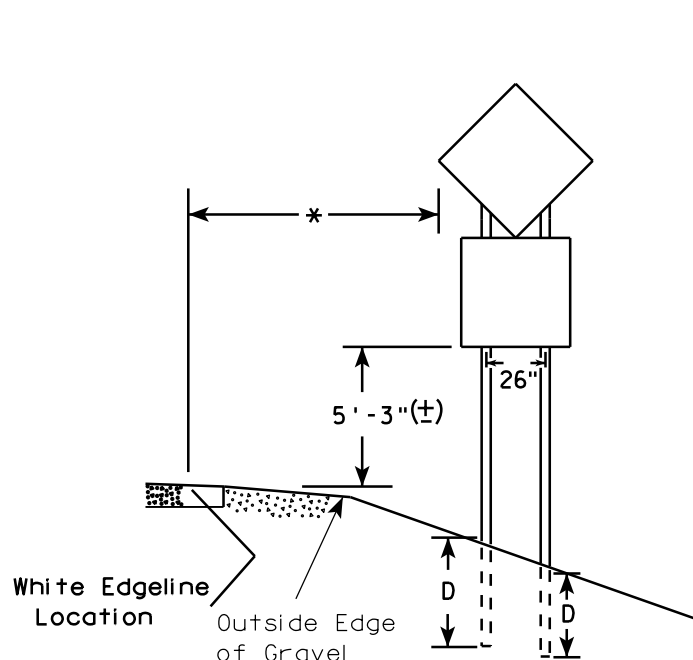
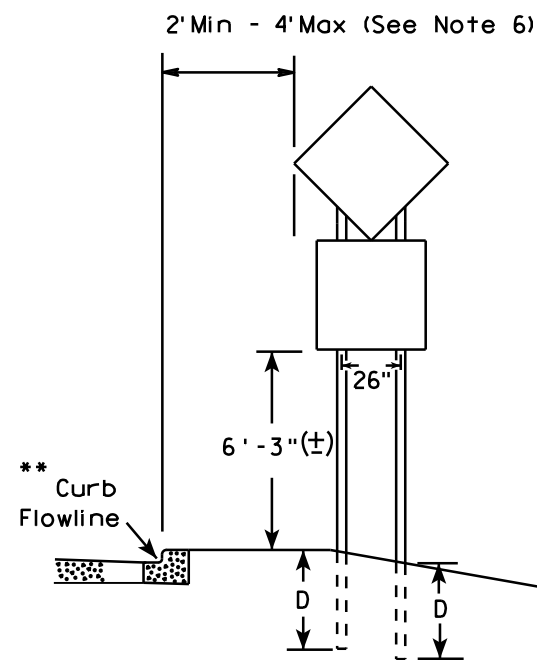
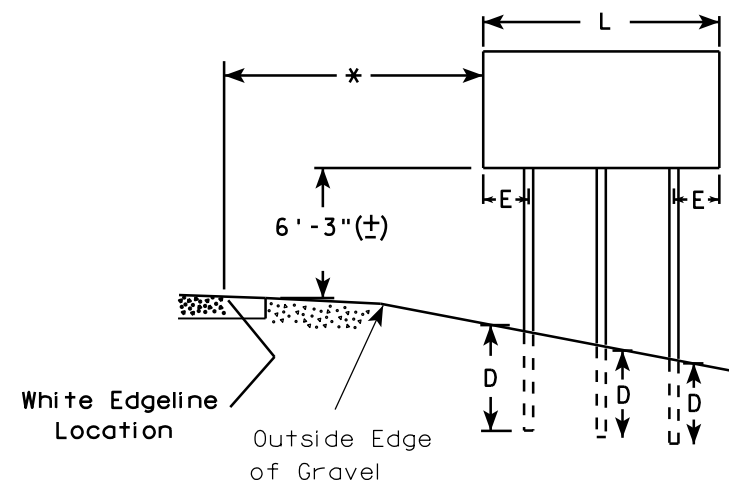
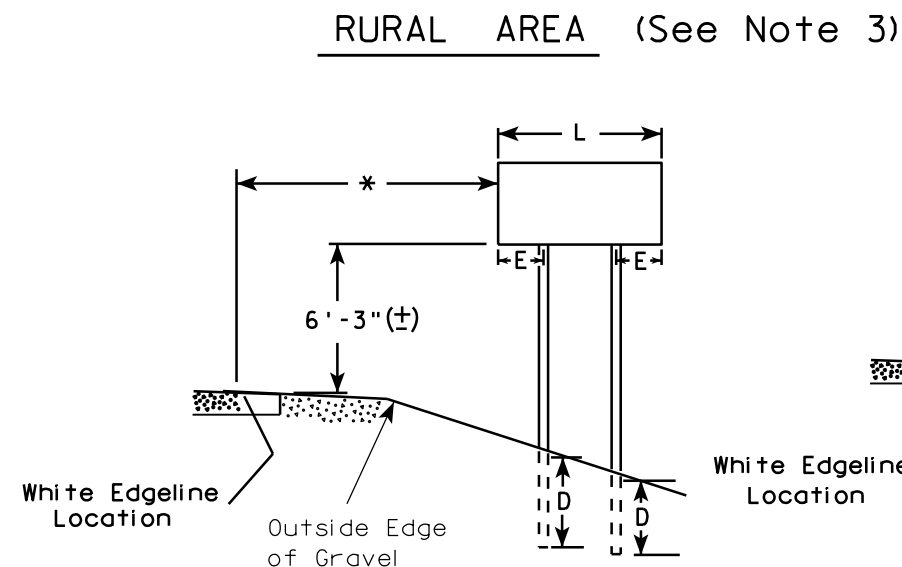
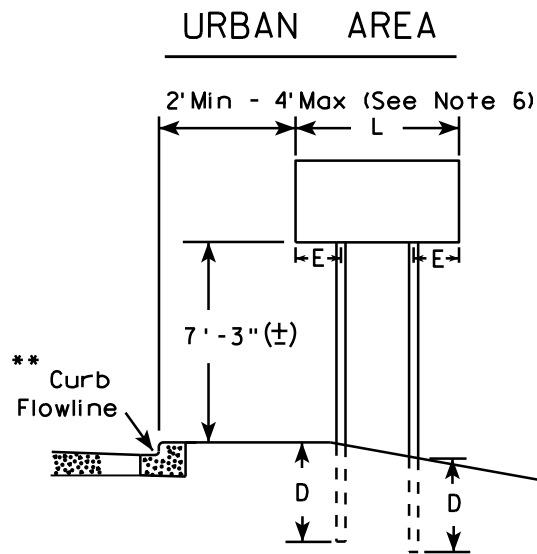
\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION  
OF PERMANENT TYPE II  
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED  
*Matthew R. Rauch*  
for State Traffic Engineer

DATE 9/30/13 PLATE NO. A4-3.18



48" DIAMOND WARNING SIGN

48" DIAMOND WARNING SIGN

- GENERAL NOTES**
- For 3 or 4 post installations, individual post spacing shall be greater than 3'-6".
  - See tables below for required number of posts.
  - For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
  - The (±) tolerance for mounting height is 3 inches.
  - Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
  - Offset distance shall be consistent with existing signs or consistent throughout length of project.
  - Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
  - The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (±).

\* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

\*\* The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

\*\*\* See A4-3 sign plate for signs 4' or less in width or 20 S.F. or less in area.

\*\*\*

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 120" less than 168"	12"

SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)	
L	E
168" and greater	12"

POST EMBEDMENT DEPTH

Area of Sign Installation ( Sq. Ft. )	D ( Min )
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION  
OF TYPE II SIGNS  
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

*Matthew R. Rauch*  
for State Traffic Engineer

DATE 9/30/13

PLATE NO. A4-4.12

PROJECT NO:

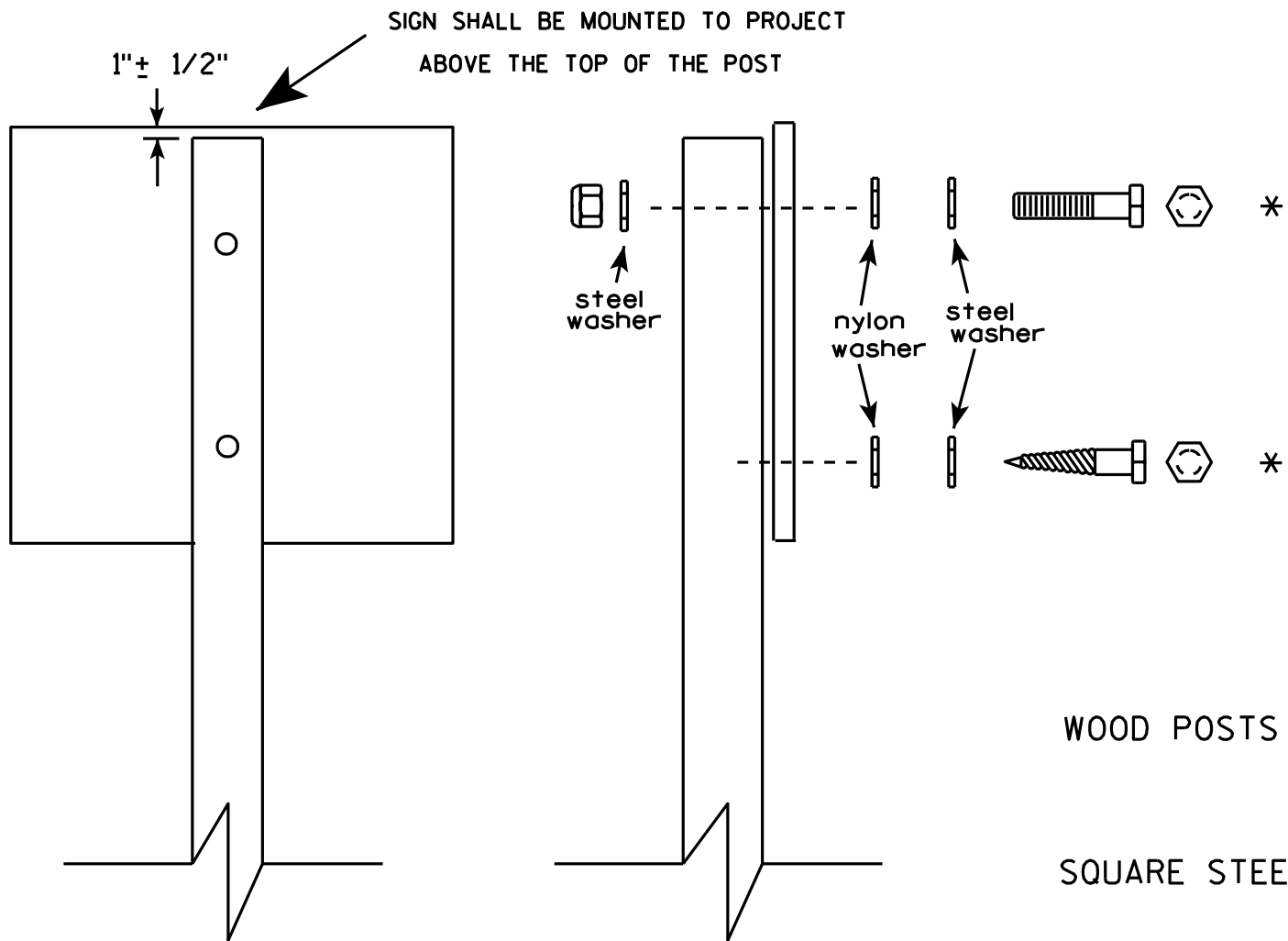
HWY:

COUNTY:

SHEET NO:

E



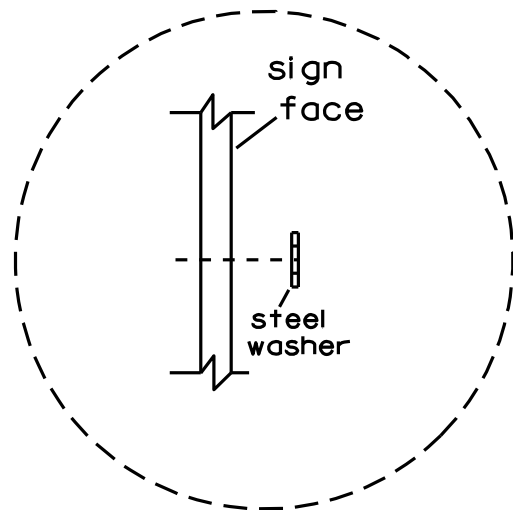


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

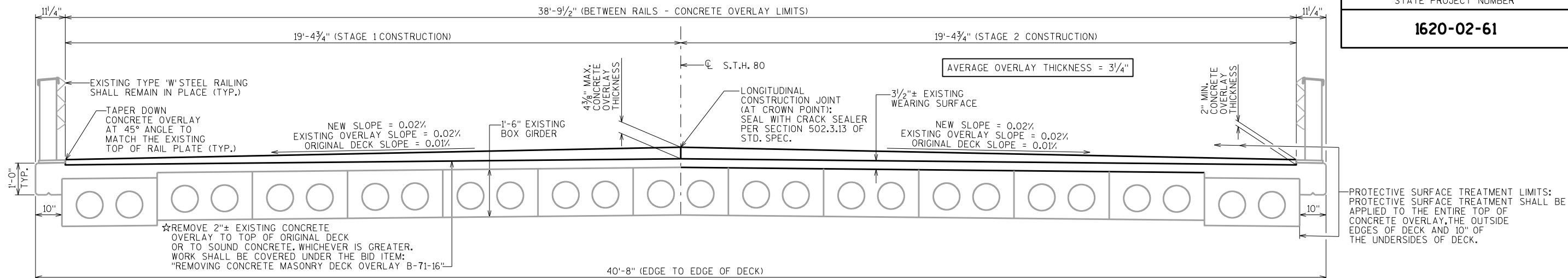
- WOOD POSTS (4" x 4" or 4" x 6")  
LAG SCREWS - 3/8" X 3"  
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")  
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts  
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL  
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -  
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL  
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

\* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7



★ CHECK DECK IN 3 LOCATIONS BEFORE REMOVAL TO BE SURE THE REMOVAL IS NOT CATCHING THE TOP REINFORCING MAT OF STEEL.

**DESIGN DATA****LIVE LOAD:**

INVENTORY RATING: HS-16  
OPERATIONAL RATING: HS-20  
MAXIMUM STANDARD PERMIT VEHICLE LOAD: 160 KIPS

**ULTIMATE DESIGN STRESSES:**

CONCRETE MASONRY OVERLAY DECKS:  $f'_c = 4,000$  P.S.I.  
CONCRETE MASONRY BRIDGES:  $f'_c = 3,500$  P.S.I.  
BAR STEEL REINFORCEMENT, GRADE 60:  $f_y = 60,000$  P.S.I.

**GENERAL NOTES**

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE EXISTING ORIGINAL STRUCTURE PLANS.

CONTACT THE BUREAU OF STRUCTURES BEFORE PLACEMENT OF OVERLAY IF THE AVERAGE THICKNESS OF THE NEW OVERLAY WILL EXCEED THE AVERAGE OVERLAY SHOWN ON THE PLANS BY MORE THAN 1/2".

ANY EXCAVATION NECESSARY TO COMPLETE THE OVERLAY AT THE ABUTMENTS IS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".

PREPARATION DECKS TYPE 1 & 2 AND CONCRETE SURFACE REPAIR AREAS SHALL BE DETERMINED BY THE FIELD ENGINEER.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

**EXISTING BENCH MARK INFO**

NUMBER	DESCRIPTION	STATION	OFFSET	ELEVATION
BM #4	'□' SET NE CORNER BRIDGE WING WALL	10+20	21' RT	995.46

**TOTAL ESTIMATED QUANTITIES**

BID ITEM NUMBERS	BID ITEMS	UNIT	TOTALS
502.0100	CONCRETE MASONRY BRIDGES	CY	40
502.3200	PROTECTIVE SURFACE TREATMENT	SY	220
505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	2170
509.0301	PREPARATION DECKS TYPE 1	SY	30
509.0302	PREPARATION DECKS TYPE 2	SY	10
509.1500	CONCRETE SURFACE REPAIR	SF	20
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	20
509.9005.S	REMOVING CONCRETE MASONRY DECK OVERLAY B-71-16	SY	184
606.0300	RIPRAP HEAVY	CY	260
SPV.0025	NON-SHRINK GROUT	CF	100
SPV.0060	EMBEDDED GALVANIC NODES	EACH	31

# BID ITEM ALSO INCLUDES CONCRETE FOR PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2.

★ CONCRETE SURFACE REPAIR REQUIRED MAINLY AT SUPERSTRUCTURE.

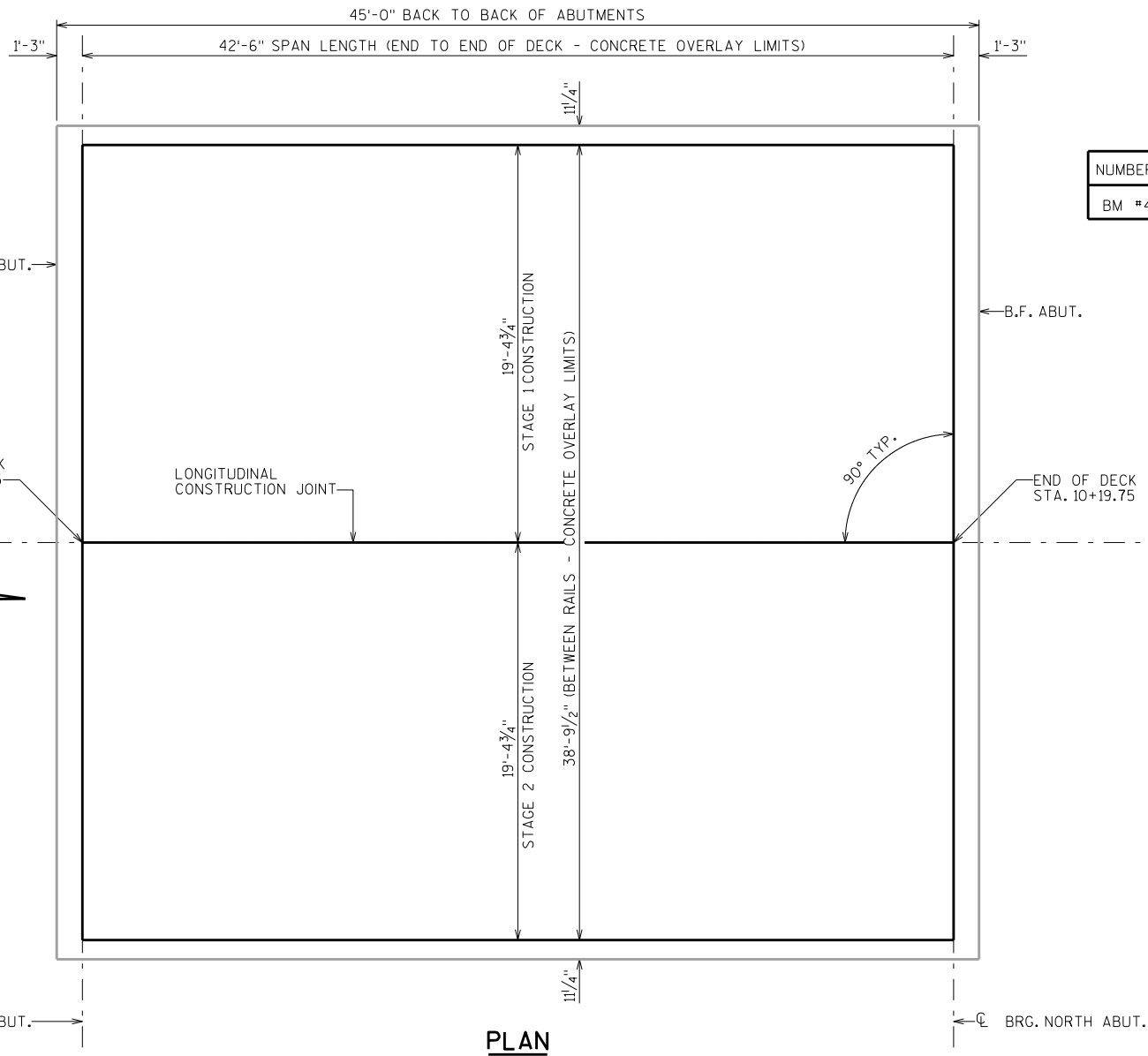
⊕ CONCRETE FOR PILE ENCAPSULATIONS AT ABUTMENTS AND EXISTING ABUTMENT REPAIR AT CAP ENDS.

▲ 16 GALVANIC ANODES NEEDED AT ABUTMENTS, 8 EACH. 15 GALVANIC ANODES NEEDED AT SUPERSTRUCTURE. FIELD ENGINEER TO VERIFY QUANTITY AND LOCATION PRIOR TO ANODE INSTALLATION.


■ THIS QUANTITY IS BASED ON A GROUT THICKNESS OF 6".

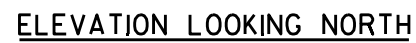
**LIST OF DRAWINGS**

1. CONCRETE OVERLAY
2. ABUTMENT DETAILS
3. CATHODIC PROTECTION

**STRUCTURES DESIGN CONTACTS:**

EMILY KNUDTSON (608) 266-5089  
DAVID KIEKBUSCH (608) 266-5084

NO.	DATE	REVISION	BY
 Plans Prepared By <b>WISDOT</b> <b>BUREAU OF STRUCTURES</b>			
ACCEPTED <i>William C. Dickson</i> 11/1/12		DATE	
CHIEF STRUCTURES DESIGN ENGINEER			
<b>STRUCTURE B-71-16</b>			
S.T.H. 80 OVER DEXTERVILLE DITCH			
COUNTY	WOOD	TOWN	DEXTER
DESIGN SPEC.	REHABILITATION	N/A	
DESIGNED BY	EMK	DESIGN CK'D.	AMB
DRAWN BY	JPH	PLANS CK'D.	WWR
<b>CONCRETE OVERLAY</b>		SHEET 1 OF 3	



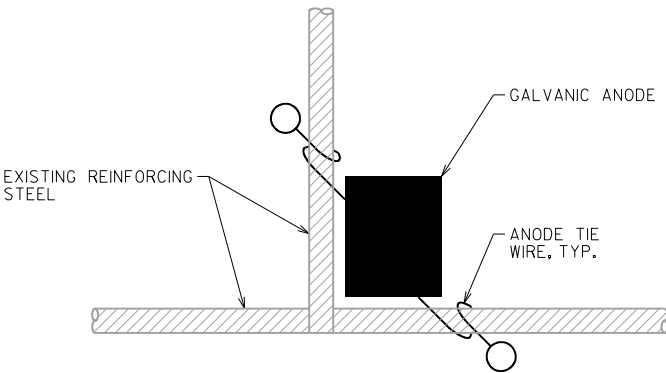
SECTION THRU CAP

**A501**

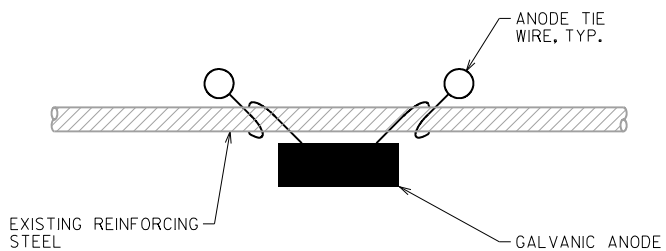
**A403**

BAR MARK	COAT	NO. SOUTH ABUT.	NO. NORTH ABUT.	LENGTH	BENT	LOCATION
A501	X	24	24	24-6	X	CAP-HORIZ.-F.F. & B.F.
A502	X	90	90	4-4		CAP-VERT.-F.F. & B.F.
A403	X	42	42	2-3	X	CAP-VERT.-TIE BARS

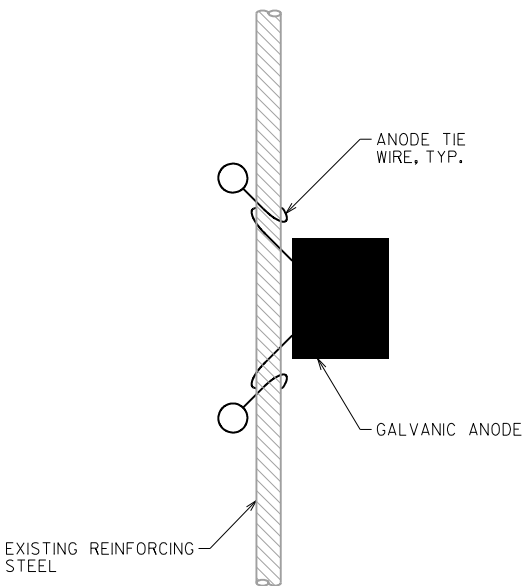
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-71-16			
		DRAWN BY	JPH PLANS CK'D. <b>WWR</b>
ABUTMENT DETAILS		SHEET 2	



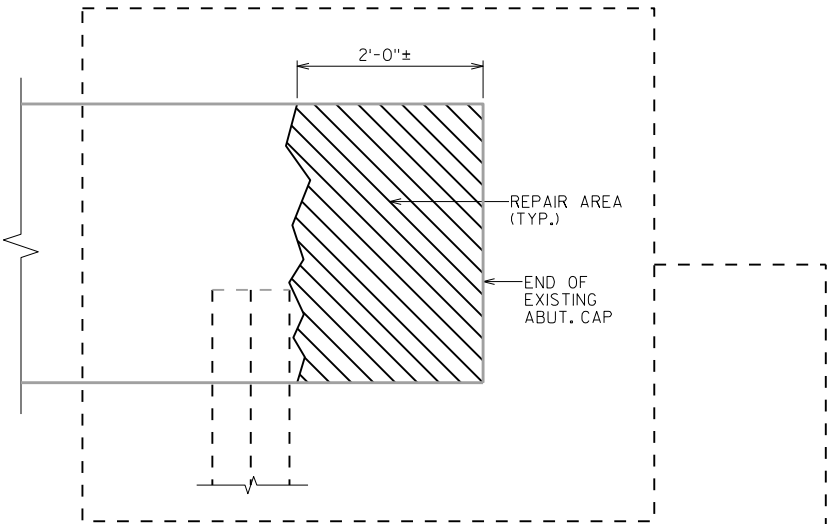
TYPICAL INSTALLATION AT  
BAR STEEL INTERSECTION



TYPICAL INSTALLATION  
BELOW BAR STEEL

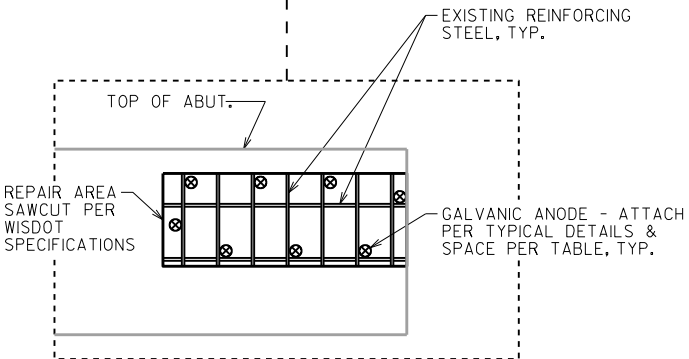


TYPICAL INSTALLATION  
BESIDE BAR STEEL

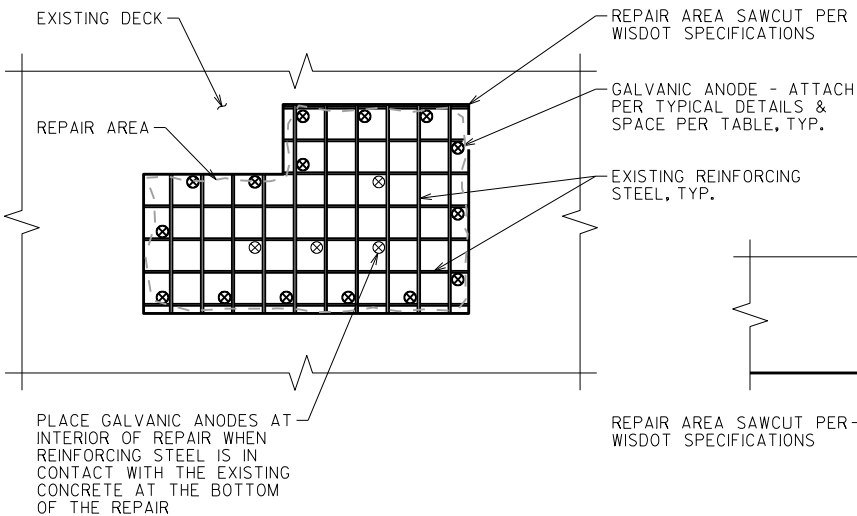


PART ELEV. AT ABUT. END

NOTE:  
EXISTING REINFORCING STEEL TO BE  
COMPLETELY CLEANED OF CORROSIVE  
MATERIAL PRIOR TO INSTALLATION  
OF GALVANIC ANODES.

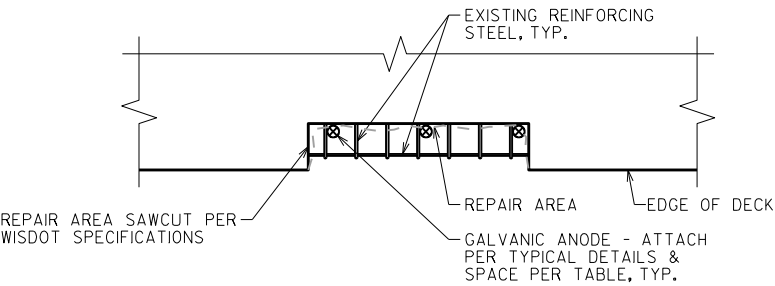


TYPICAL ABUTMENT REPAIR DETAIL



PLACE GALVANIC ANODES AT  
INTERIOR OF REPAIR WHEN  
REINFORCING STEEL IS IN  
CONTACT WITH THE EXISTING  
CONCRETE AT THE BOTTOM  
OF THE REPAIR

NOTE:  
EXISTING REINFORCING STEEL TO BE  
COMPLETELY CLEANED OF CORROSIVE  
MATERIAL PRIOR TO INSTALLATION  
OF GALVANIC ANODES.



PART PLAN TYPICAL DECK REPAIR DETAIL

GENERAL NOTES

SEE SPECIAL PROVISION "EMBEDDED GALVANIC ANODES" FOR  
DESCRIPTION, MATERIALS, CONSTRUCTION, MEASUREMENT, AND  
PAYMENT INFORMATION.

LOCATIONS OF GALVANIC ANODES SHOULD BE WITHIN 6" OF  
THE EDGE OF THE REPAIR AREA.

AFTER PLACEMENT, GALVANIC ANODES SHOULD MAINTAIN A  
MINIMUM TOP COVER OF 1/2" AND A MINIMUM BOTTOM  
COVER OF 3/4".

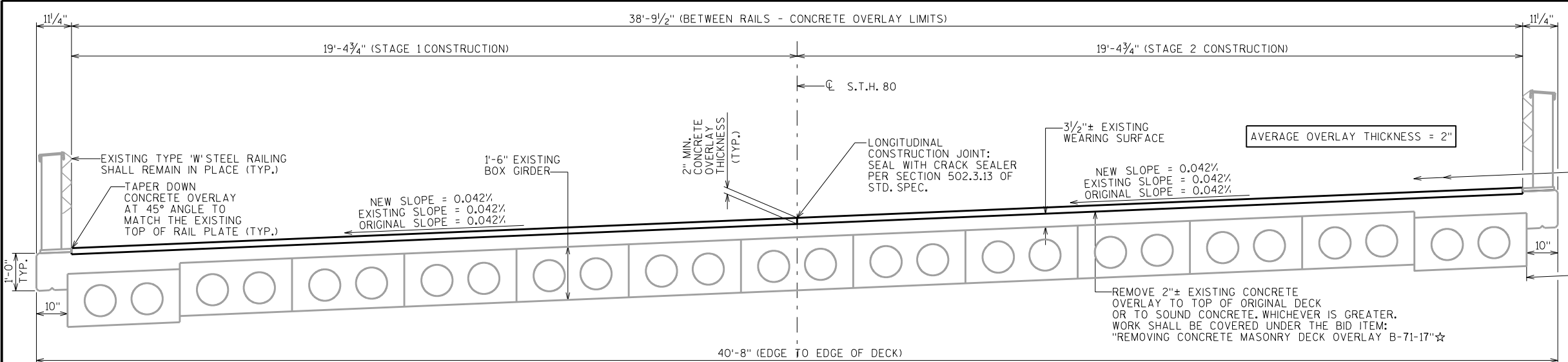
MAXIMUM GALVANIC  
ANODE SPACING

STEEL DENSITY RATIO	MAXIMUM ANODE SPACING (INCHES)
≤ 0.30	24
0.31 → 0.50	20
0.51 → 0.60	18
0.61 → 0.80	16
0.81 → 0.90	15
0.91 → 1.00	14
1.01 → 1.20	12
≥ 1.20	*

NOTES:

- \*AT STEEL DENSITY RATIOS GREATER THAN 1.20, GC. TO  
CONSULT THE ENGINEER TO DETERMINE MAXIMUM ANODE  
SPACING AND ANODE LAYOUT.
- STEEL DENSITY RATIO IS THE RATIO OF STEEL REINFORCING  
BAR SURFACE AREA TO EXPOSED CONCRETE SURFACE AREA  
WITHIN THE REPAIR AREA.
- TABLE IS BASED ON HIGH CORROSION RISK WITHIN THE  
SURFACE REPAIR AREA, A MINIMUM ZINC MASS OF 38 GRAMS,  
AND AN APPROXIMATE SERVICE LIFE OF 10-20 YEARS.

NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-71-16			
DRAWN BY JPH		PLANS CK'D. WWR	
CATHODIC PROTECTION		SHEET 3	



CROSS SECTION THRU ROADWAY LOOKING NORTH

DESIGN DATA

**LIVE LOAD:**  
INVENTORY RATING: HS-17  
OPERATIONAL RATING: HS-20  
MAXIMUM STANDARD PERMIT VEHICLE LOAD: 170 KIPS

**ULTIMATE DESIGN STRESSES:**  
CONCRETE MASONRY OVERLAY DECKS:  $f'_c = 4,000$  P.S.I.  
CONCRETE MASONRY BRIDGES:  $f'_c = 3,500$  P.S.I.  
BAR STEEL REINFORCEMENT, GRADE 60:  $f_y = 60,000$  P.S.I.

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.

DIMENSIONS SHOWN ARE BASED ON THE EXISTING ORIGINAL STRUCTURE PLANS.

CONTACT THE BUREAU OF STRUCTURES BEFORE PLACEMENT OF OVERLAY IF THE AVERAGE THICKNESS OF THE NEW OVERLAY WILL EXCEED THE AVERAGE OVERLAY SHOWN ON THE PLANS BY MORE THAN 1/2".

ANY EXCAVATION NECESSARY TO COMPLETE THE OVERLAY AT THE ABUTMENTS IS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".

PREPARATION DECKS TYPE 1 & 2, FULL-DEPTH DECK REPAIR AND CONCRETE SURFACE REPAIR AREAS SHALL BE DETERMINED BY THE FIELD ENGINEER.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

STRUCTURES DESIGN CONTACTS:  
EMILY KNUDTSON (608) 266-5089  
DAVID KIEKBUSCH (608) 266-5084

EXISTING BENCH MARK INFO				
NUMBER	DESCRIPTION	STATION	OFFSET	ELEVATION
BM #6	60D SET IN 1ST POWER POLE S. OF BRIDGE, EAST SIDE OF S.T.H. 80	19+18.77	65' RT.	992.17

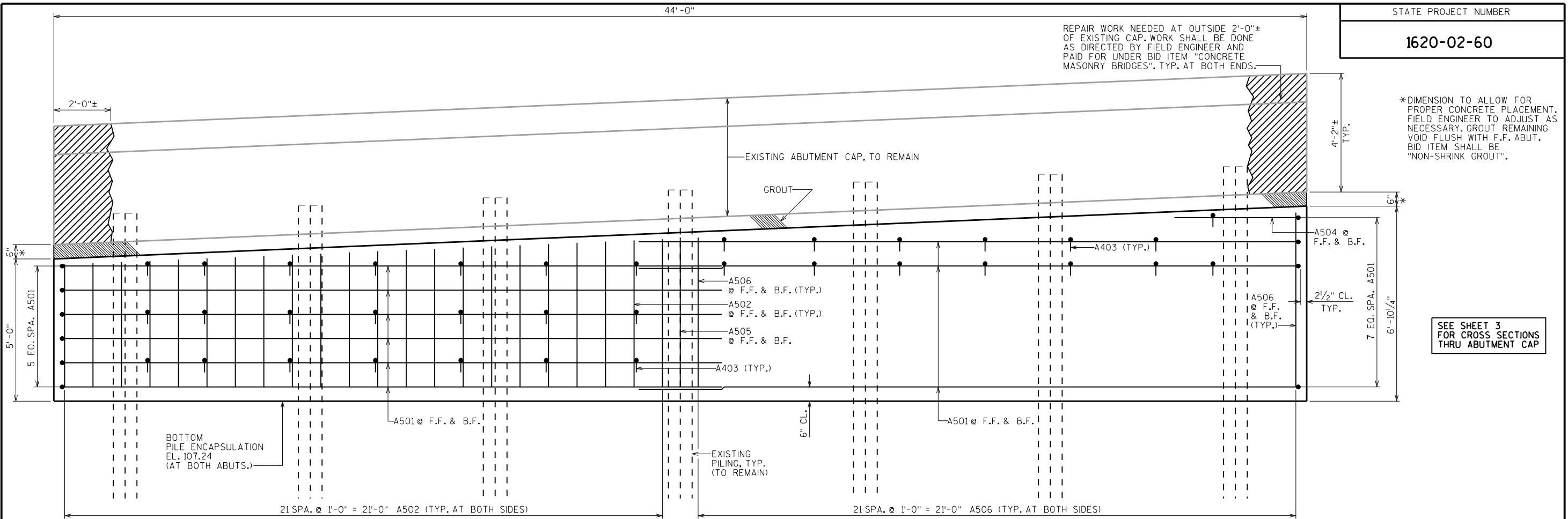
■ FULL-DEPTH DECK REPAIR IS NEEDED AT THE NORTHWEST CORNER OF DECK AND WILL INCLUDE THE REPLACEMENT OF 4 RAILING ANCHORS.

TOTAL ESTIMATED QUANTITIES

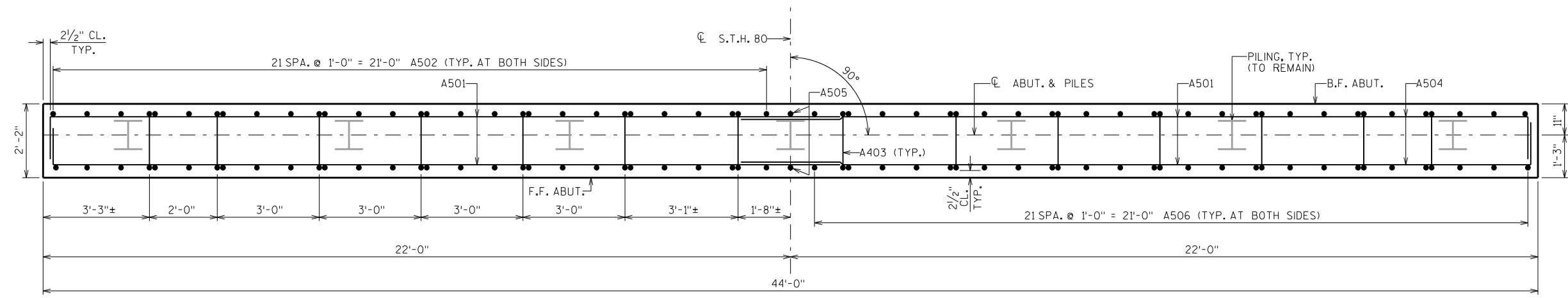
BID ITEM NUMBERS	BID ITEMS	UNIT	TOTALS
502.0100	CONCRETE MASONRY BRIDGES	CY	45
502.3200	PROTECTIVE SURFACE TREATMENT	SY	220
505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	2490
509.0301	PREPARATION DECKS TYPE 1	SY	30
509.0302	PREPARATION DECKS TYPE 2	SY	10
509.1500	CONCRETE SURFACE REPAIR	SF	20
509.2000	FULL-DEPTH DECK REPAIR	SY	1
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	14
509.9005.S	REMOVING CONCRETE MASONRY DECK OVERLAY B-71-17	SY	184
606.0300	RIPRAP HEAVY	CY	310
SPV.0025	NON-SHRINK GROUT	CF	100
SPV.0060	EMBEDDED GALVANIC NODES	EACH	31

- BID ITEM ALSO INCLUDES CONCRETE FOR PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2 AND FULL-DEPTH DECK REPAIR.
- ☆ 20 SF CONCRETE SURFACE REPAIR NEEDED AT SUPERSTRUCTURE. WORK SHALL INCLUDE THE REPLACEMENT OF RAILING ANCHORS AS NEEDED.
- CONCRETE FOR PILE ENCAPSULATIONS AT ABUTMENTS AND EXISTING ABUTMENT REPAIR AT CAP ENDS.
- ▲ 16 GALVANIC ANODES NEEDED AT ABUTMENTS, 8 EACH. 15 GALVANIC ANODES NEEDED AT SUPERSTRUCTURE. FIELD ENGINEER TO VERIFY QUANTITY AND LOCATION PRIOR TO ANODE INSTALLATION.
- \* THIS QUANTITY IS BASED ON A GROUT THICKNESS OF 6".
- LIST OF DRAWINGS**
1. CONCRETE OVERLAY
  2. ABUTMENT DETAILS
  3. CROSS SECTIONS
  4. CATHODIC PROTECTION

NO.	DATE	REVISION	BY
<div>Plans Prepared By <b>WISDOT</b> <b>BUREAU OF STRUCTURES</b> ACCEPTED <i>William C. Dierker</i> <b>11/1/12</b> CHIEF STRUCTURES DESIGN ENGINEER DATE</div>			
STRUCTURE B-71-17			
S.T.H. 80 OVER OWL CREEK			
COUNTY	WOOD	TOWN	DEXTER
DESIGN SPEC.	REHABILITATION	N/A	
DESIGNED BY	EMK	DESIGN CK'D.	AMB
DRAWN BY	JPH	PLANS CK'D.	WWR
CONCRETE OVERLAY		SHEET 1 OF 4	



ELEVATION LOOKING NORTH



CONCRETE CAP PLAN

BAR SERIES TABLE

MARK	NO. REQD.	LENGTH
A502	4 SERIES OF 22 BARS	4'-4" TO 5'-2"
A506	4 SERIES OF 22 BARS	5'-3" TO 6'-2"

BUNDLE AND TAG EACH SERIES SEPARATELY.

BILL OF BARS

NOTE:  
THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR MARK	COAT	NO. REQ'D. SOUTH ABUT.	NO. REQ'D. NORTH ABUT.	LENGTH	BAR SERIES	BENT	LOCATION
A501	X	26	26	24'-6"		X	CAP-HORIZ.-F.F. & B.F.
A502	X	44	44	4'-9"	X		CAP-VERT.-F.F. & B.F.-WEST END
A403	X	49	49	2'-3"	X		CAP-VERT.-TIE BARS
A504	X	2	2	6'-3"		X	CAP-HORIZ.-F.F. & B.F.-TOP-EAST END
A505	X	2	2	5'-3"			CAP-VERT.-F.F. & B.F.-MIDDLE
A506	X	44	44	5'-9"	X		CAP-VERT.-F.F. & B.F.-EAST END

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

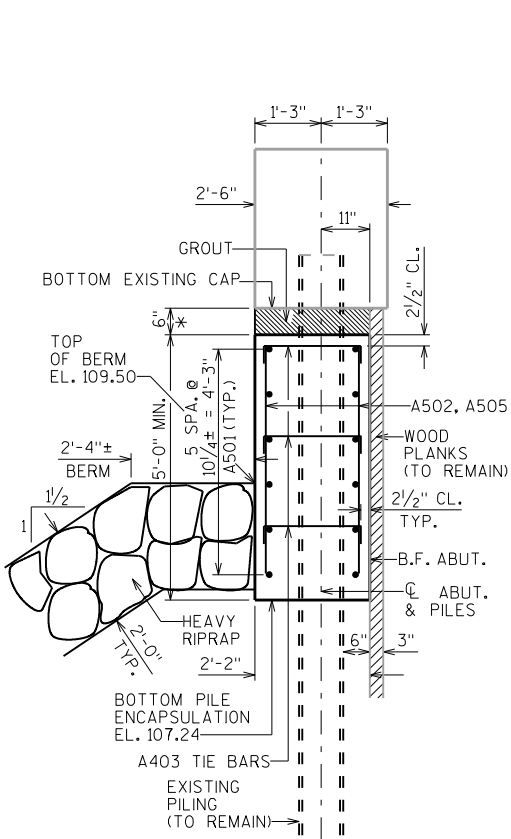
A501 A504

A403

ABUTMENT  
DETAILS

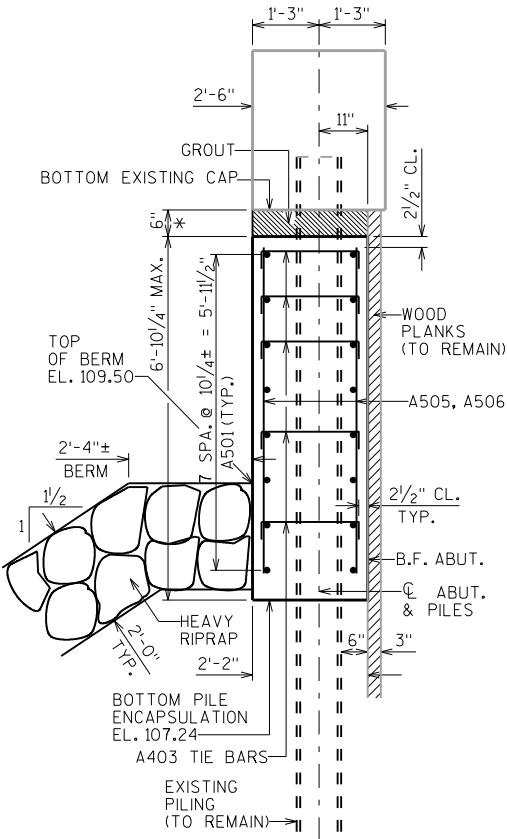
SHEET 2

SCALE = 1/8"



SECTION THRU CAP @ WEST END

NOTE:  
RIPRAP TO BE REMOVED AND REPLACED TO  
ORIGINAL BERM ELEVATION AFTER THE NEW  
ENCAPSULATION HAS BEEN CONSTRUCTED.  
WORK SHALL BE COVERED UNDER THE  
BID ITEM "RIPRAP HEAVY".



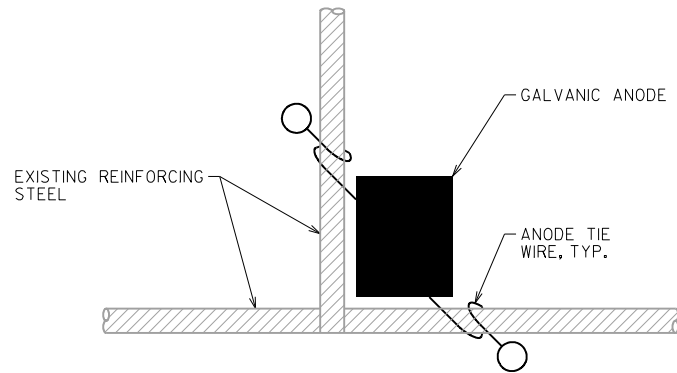
SECTION THRU CAP @ EAST END

NOTE:  
RIPRAP TO BE REMOVED AND REPLACED TO  
ORIGINAL BERM ELEVATION AFTER THE NEW  
ENCAPSULATION HAS BEEN CONSTRUCTED.  
WORK SHALL BE COVERED UNDER THE  
BID ITEM "RIPRAP HEAVY".

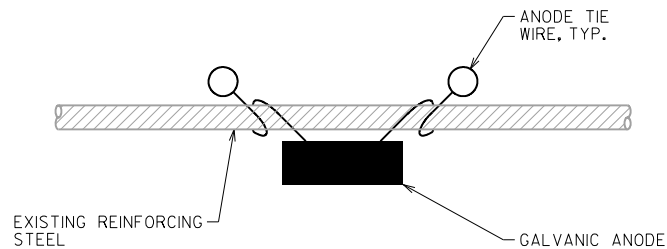
\*DIMENSION TO ALLOW FOR  
PROPER CONCRETE PLACEMENT.  
FIELD ENGINEER TO ADJUST AS  
NECESSARY. GROUT REMAINING  
VOID FLUSH WITH F.F. ABUT.  
BID ITEM SHALL BE  
"NON-SHRINK GROUT".

NO.	DATE	REVISION		BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION				
STRUCTURE B-71-17				
DRAWN BY		JPH	PLANS CK'D.	WWR
CROSS SECTIONS			SHEET 3	

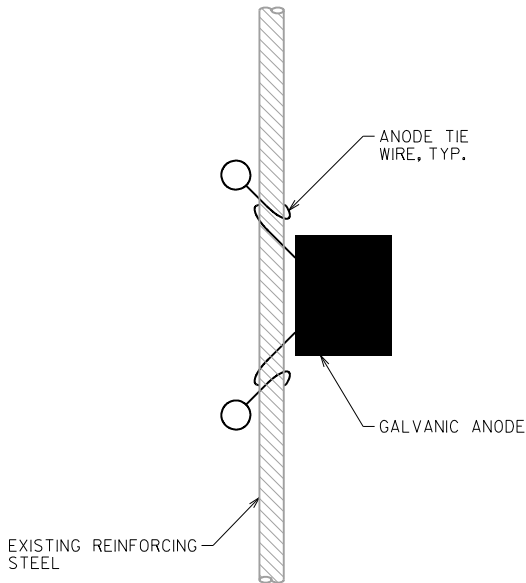




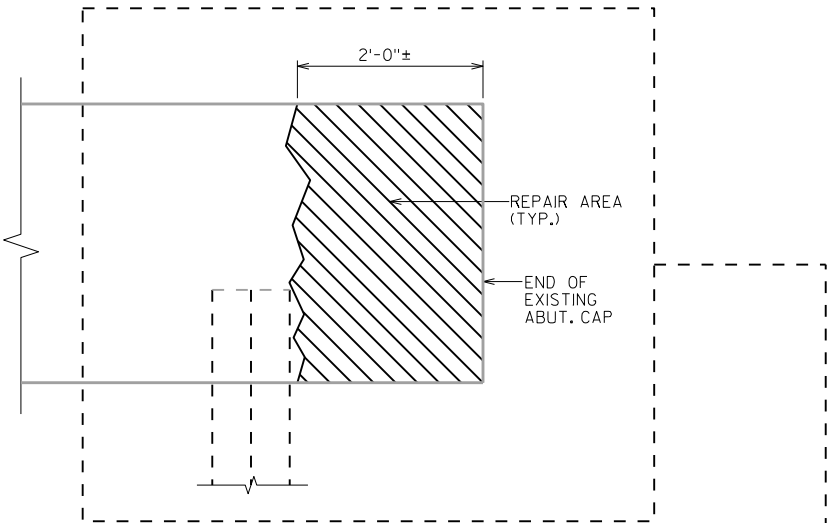
TYPICAL INSTALLATION AT  
BAR STEEL INTERSECTION



TYPICAL INSTALLATION  
BELOW BAR STEEL

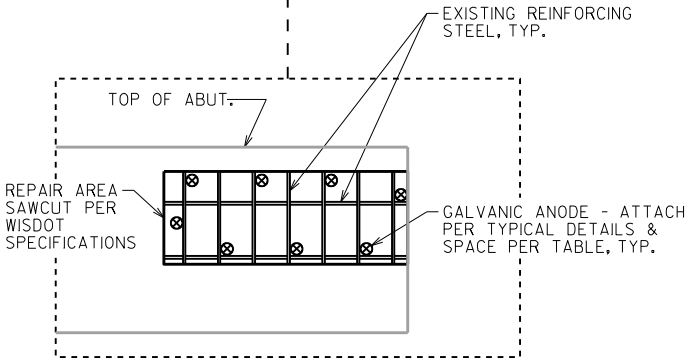


TYPICAL INSTALLATION  
BESIDE BAR STEEL

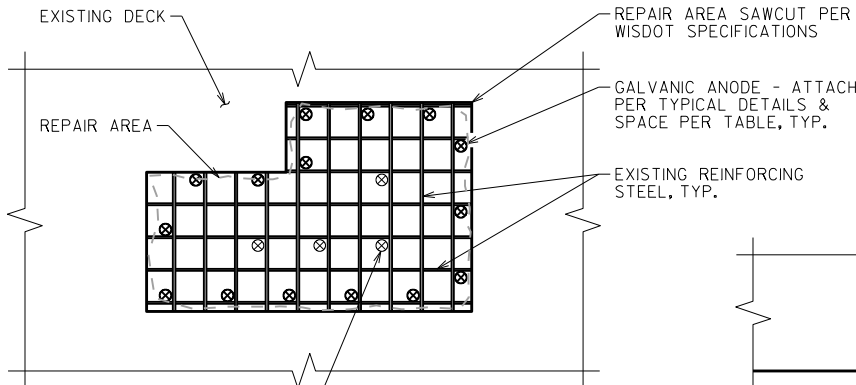


PART ELEV, AT ABUT. END

NOTE:  
EXISTING REINFORCING STEEL TO BE  
COMPLETELY CLEANED OF CORROSIVE  
MATERIAL PRIOR TO INSTALLATION  
OF GALVANIC ANODES.

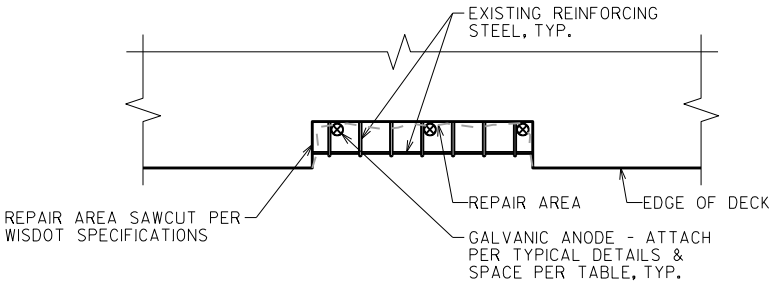


TYPICAL ABUTMENT REPAIR DETAIL



PLACE GALVANIC ANODES AT  
INTERIOR OF REPAIR WHEN  
REINFORCING STEEL IS IN  
CONTACT WITH THE EXISTING  
CONCRETE AT THE BOTTOM  
OF THE REPAIR

NOTE:  
EXISTING REINFORCING STEEL TO BE  
COMPLETELY CLEANED OF CORROSIVE  
MATERIAL PRIOR TO INSTALLATION  
OF GALVANIC ANODES.



PART.PLAN TYPICAL DECK REPAIR DETAIL

GENERAL NOTES

SEE SPECIAL PROVISION "EMBEDDED GALVANIC ANODES" FOR  
DESCRIPTION, MATERIALS, CONSTRUCTION, MEASUREMENT, AND  
PAYMENT INFORMATION.

LOCATIONS OF GALVANIC ANODES SHOULD BE WITHIN 6" OF  
THE EDGE OF THE REPAIR AREA.

AFTER PLACEMENT, GALVANIC ANODES SHOULD MAINTAIN A  
MINIMUM TOP COVER OF 1/2" AND A MINIMUM BOTTOM  
COVER OF 3/4".

MAXIMUM GALVANIC  
ANODE SPACING

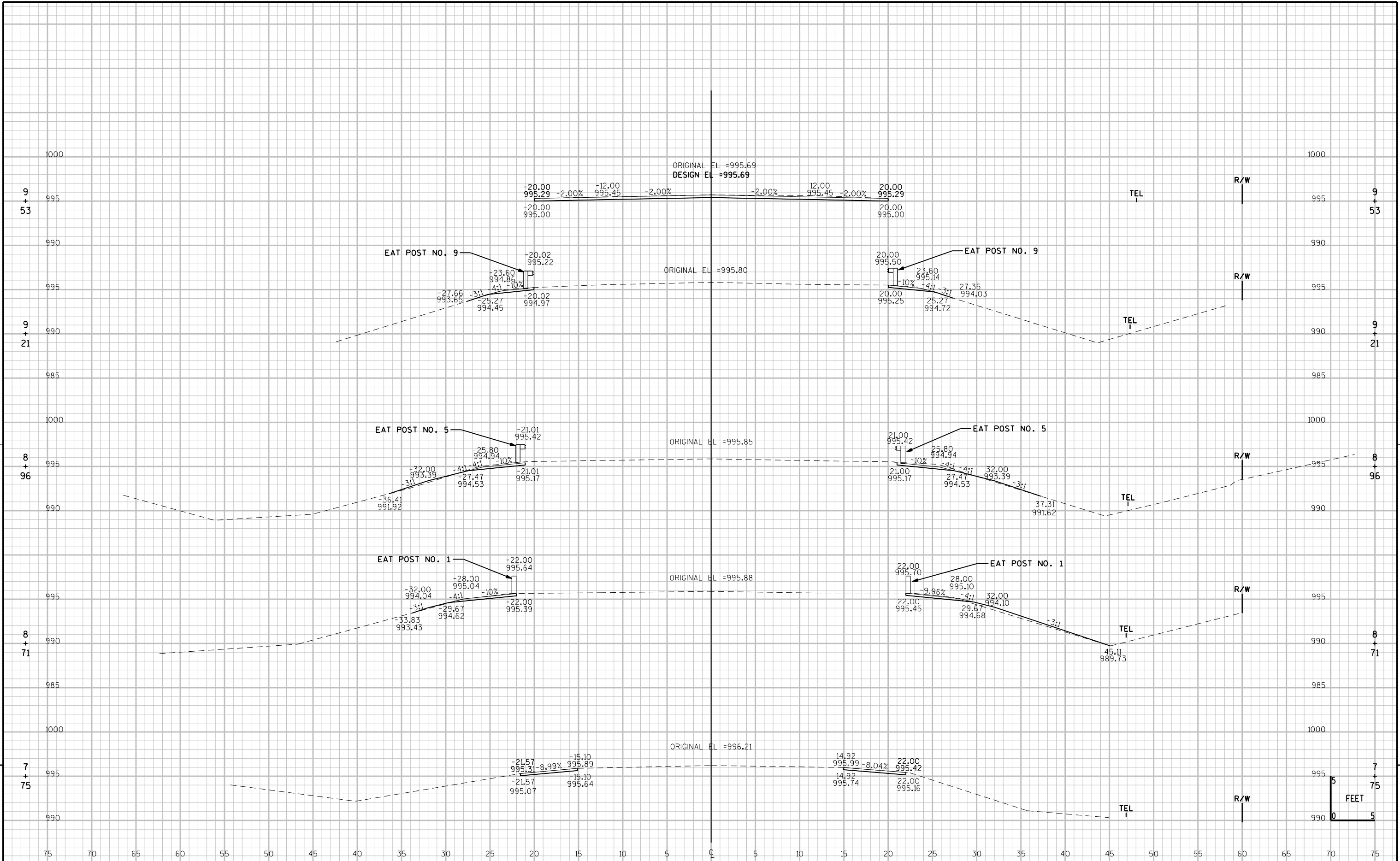
STEEL DENSITY RATIO	MAXIMUM ANODE SPACING (INCHES)
≤ 0.30	24
0.31 → 0.50	20
0.51 → 0.60	18
0.61 → 0.80	16
0.81 → 0.90	15
0.91 → 1.00	14
1.01 → 1.20	12
≥ 1.20	*

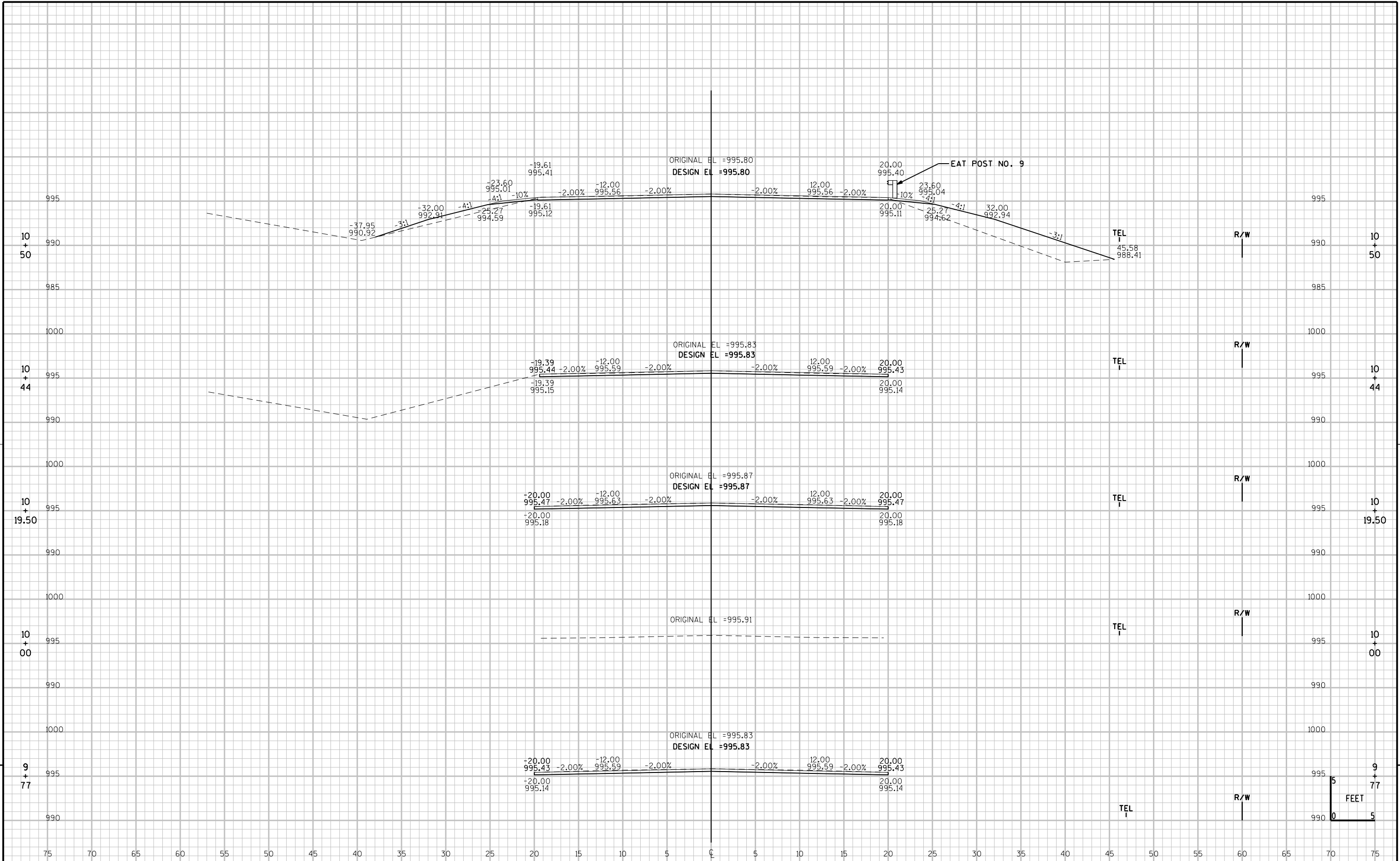
NOTES:

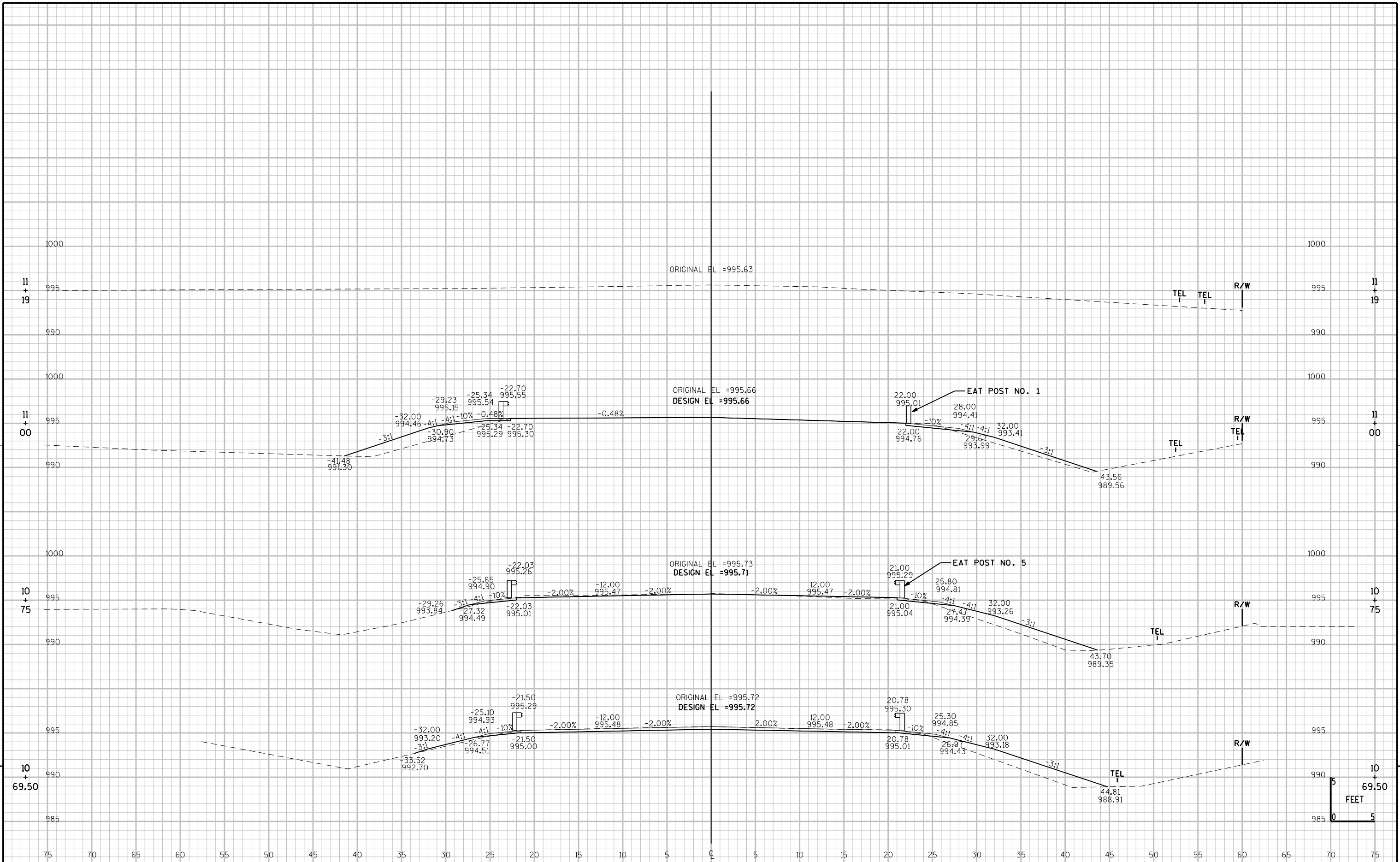
- \*AT STEEL DENSITY RATIOS GREATER THAN 1.20, GC. TO  
CONSULT THE ENGINEER TO DETERMINE MAXIMUM ANODE  
SPACING AND ANODE LAYOUT.
- STEEL DENSITY RATIO IS THE RATIO OF STEEL REINFORCING  
BAR SURFACE AREA TO EXPOSED CONCRETE SURFACE AREA  
WITHIN THE REPAIR AREA.
- TABLE IS BASED ON HIGH CORROSION RISK WITHIN THE  
SURFACE REPAIR AREA, A MINIMUM ZINC MASS OF 38 GRAMS,  
AND AN APPROXIMATE SERVICE LIFE OF 10-20 YEARS.

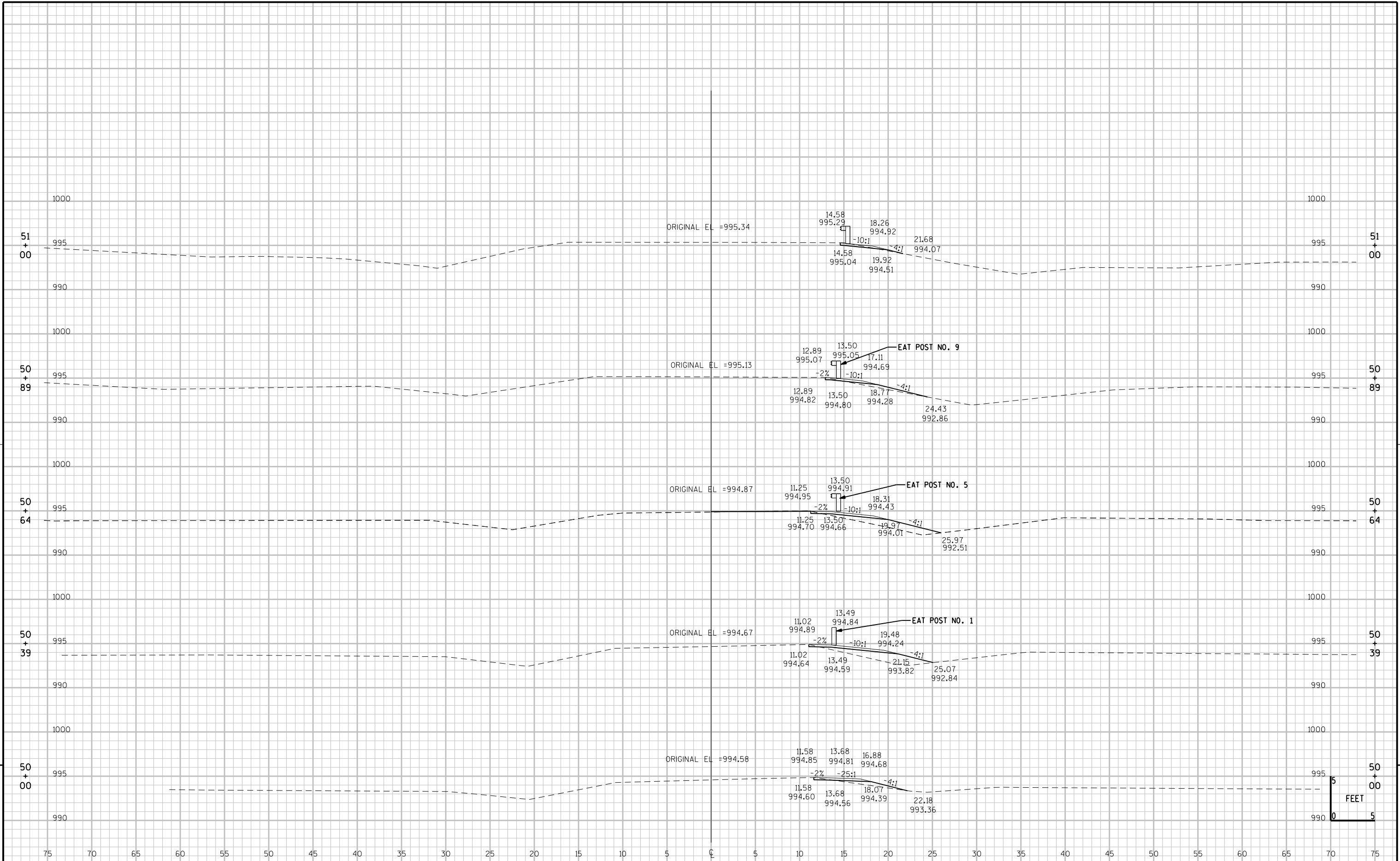
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE B-71-17			
DRAWN BY JPH		PLANS CK'D. WWR	
CATHODIC PROTECTION			SHEET 4

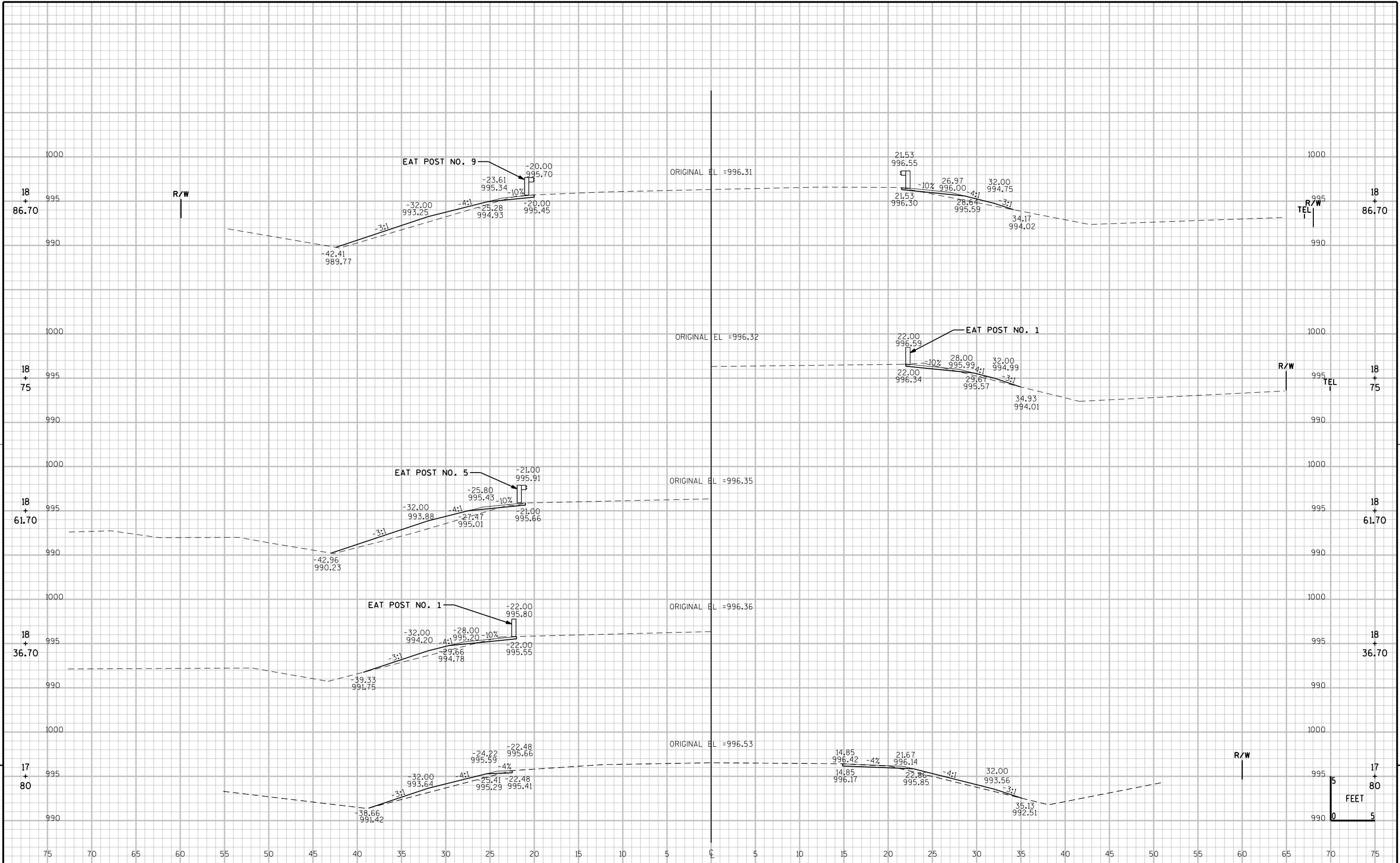


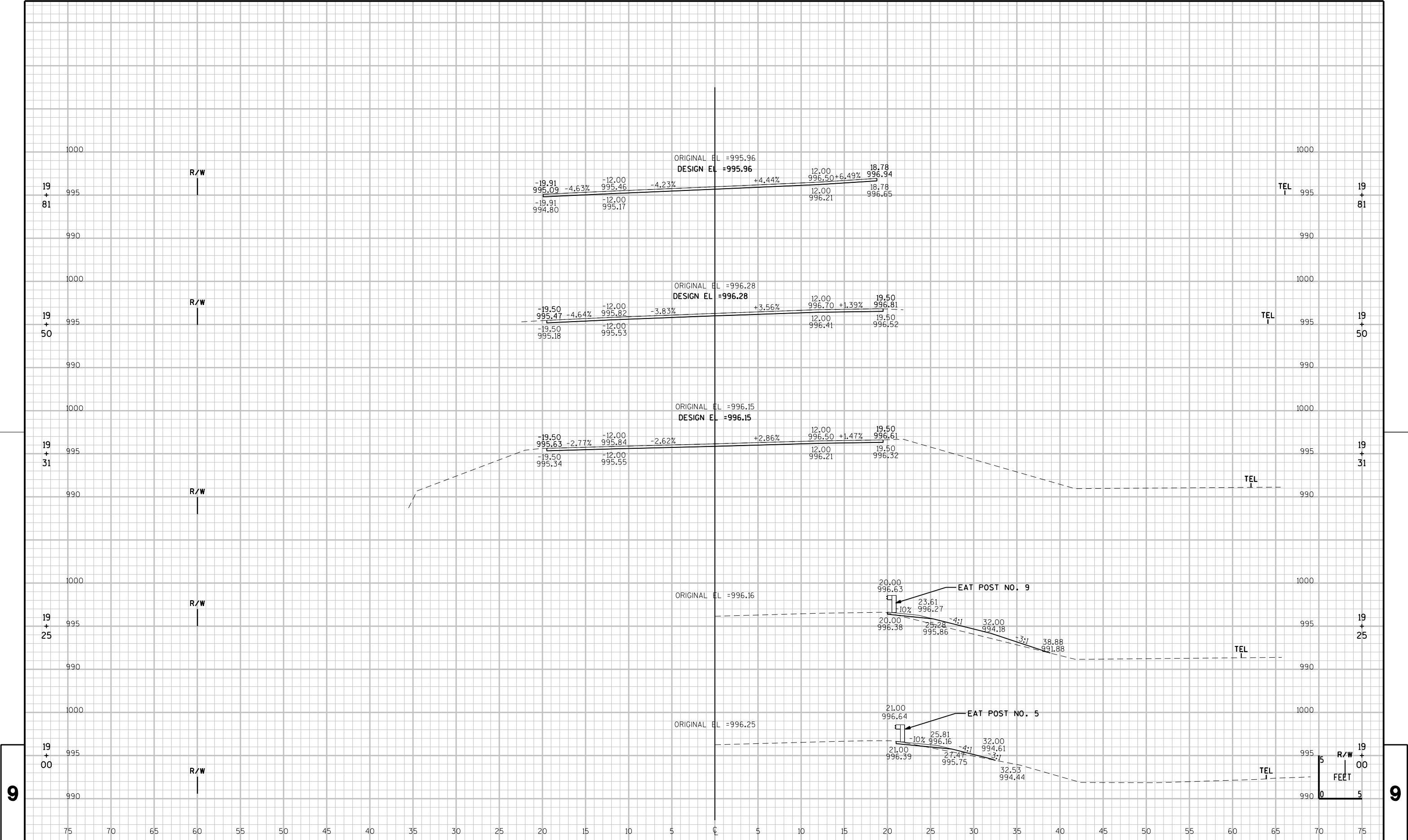












PROJECT NO:1620-02-60

HWY: STH 80

COUNTY:

WOOD

CROSS SECTIONS: STH 80

SHEET

E

FILE NAME : F:\TR\JOBS\1970A10\Sheets\Plan\BOX B-71-17\090202\_xs.dgn

PLOT DATE : 7/15/2013 10:27:57 AM

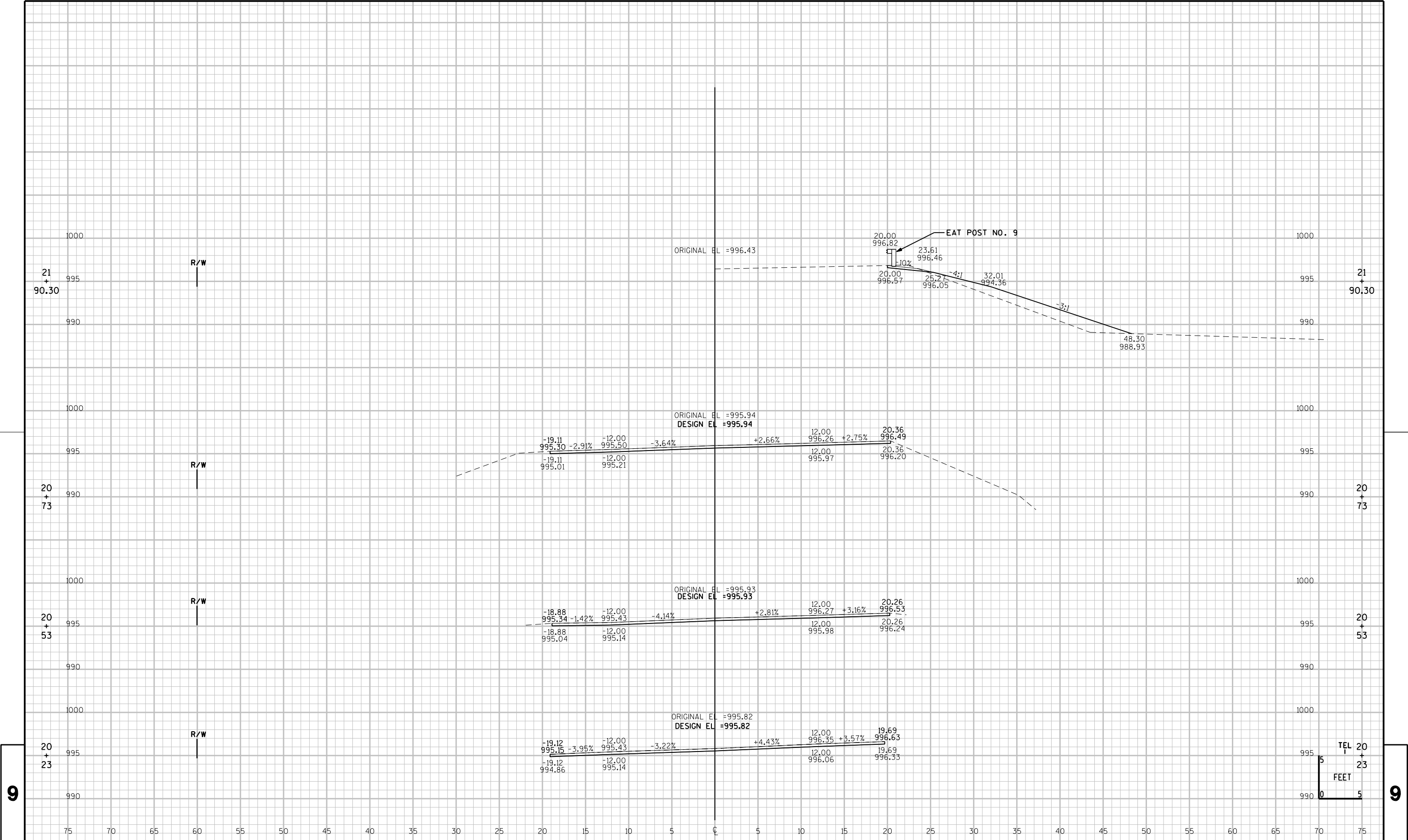
PLOT BY : OMNI - perryd

PLOT NAME :

PLOT SCALE : 2.00 " / IN.

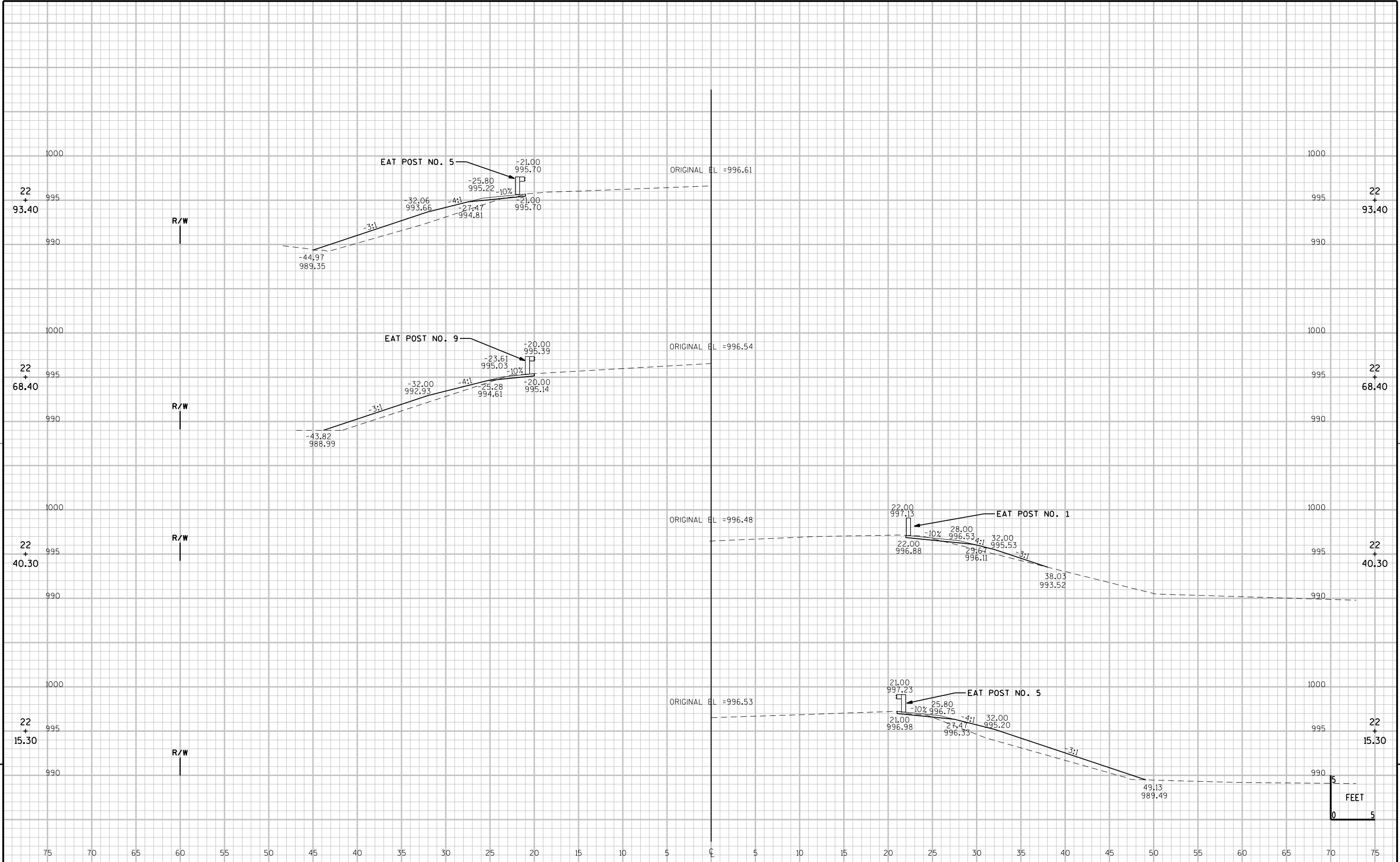
WISDOT/CADDs SHEET 21

9.6

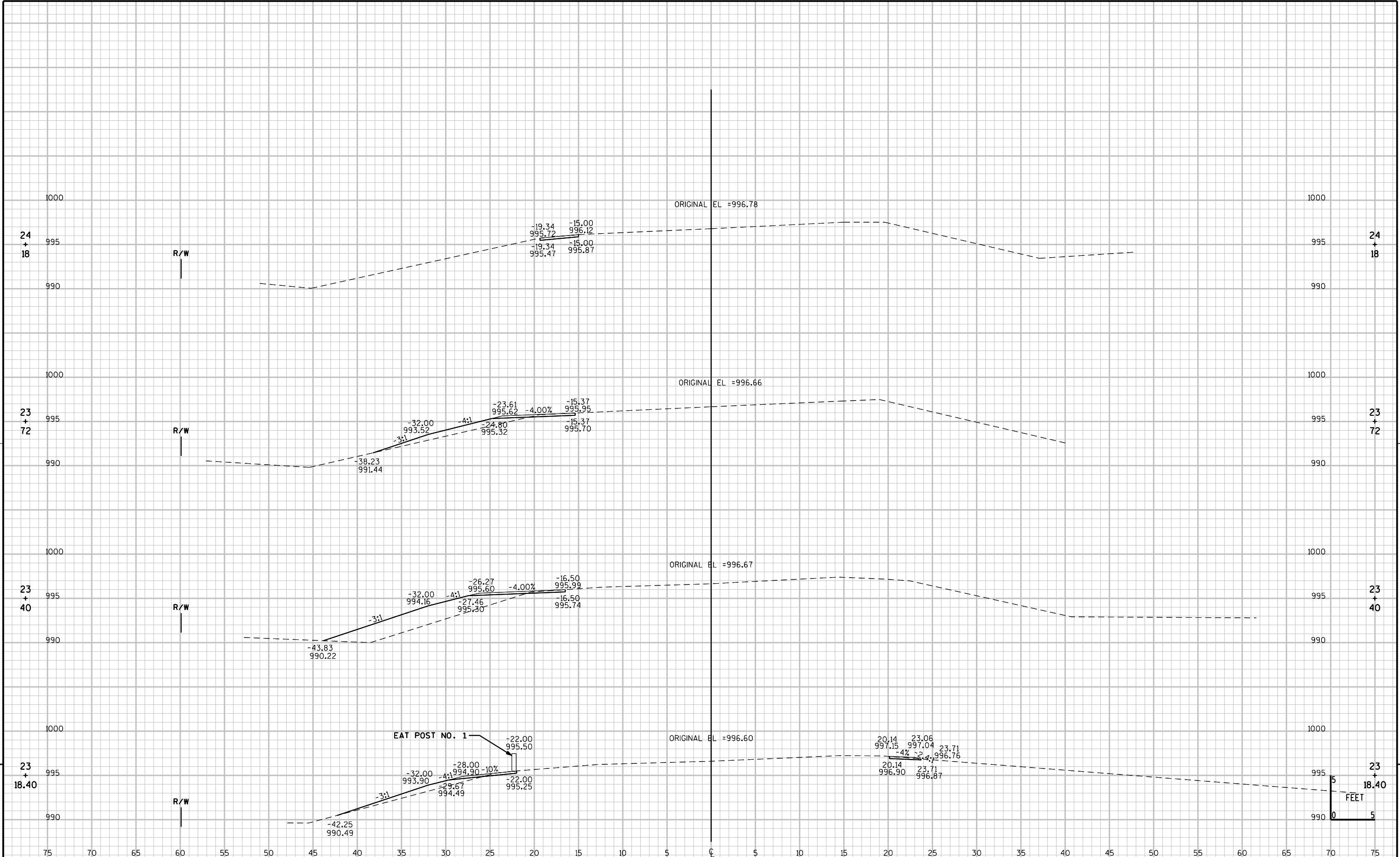


9

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## *Wisconsin Department of Transportation*

Dedicated people creating transportation solutions  
through innovation and exceptional service.

<http://www.dot.wisconsin.gov>

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	<del>Right of Way Plot</del>
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	<del>Computer Earthwork Data</del>
Section No. 9	<del>Cross Sections</del>

TOTAL SHEETS = 34



DESIGN DESIGNATION

A.A.D.T. 2008	= 4,900
A.A.D.T.	= NA
O.H.V.	= NA
D.D.	= NA
T.	= NA
DESIGN SPEED	= 60 MPH
ESALS	= NA

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

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## GENERAL NOTES

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY FACILITIES AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN.

CONSIDER DIMENSIONS GIVEN FOR EXISTING FEATURES AS APPROXIMATE AND MEASURED IN THE FIELD FOR MATCHING PURPOSES.

WHEN THE QUANTITY OF THE ITEM OF BASE OR ASPHALT PAVEMENT IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

CONTRACTOR WILL BE RESPONSIBLE FOR RESHAPING AND SEEDING ANY PREVIOUSLY GRASSED AREAS WHICH ARE DISTURBED BY HIS OPERATION OUTSIDE THE NORMAL CONSTRUCTION LIMITS.

DISTANCES SHOWN ON THIS PLAN ARE GROUND DISTANCES.

## CONTACTS

ELECTRIC                    ADAMS-COLUMBIA ELECTRIC COOPERATIVE  
401 EAST LAKE STREET  
P.O. BOX 70  
FRIENDSHIP, WI 53934  
ATTN: BOB FISH  
TELEPHONE: (800) 831-8629 EXT 244  
EMAIL: bfish@acecwi.com

ATC MANAGEMENT, INC.  
2 FEN OAK CT  
MADISON, WI 53218  
ATTN: LORI KOLBOW  
TELEPHONE: (608) 877-7158  
EMAIL: [lkolbow@atc11c.com](mailto:lkolbow@atc11c.com)

TELEPHONE      WCTC, CWCI, DATA WAVE, SOLARUS  
440 EAST GRAND AVENUE  
P.O. BOX 8045  
WISCONSIN RAPIDS, WI 54494-8045  
ATTN:    DENNIS PIERCE  
TELEPHONE:    (715) 421-8172  
EMAIL:    pierce@solarus.net

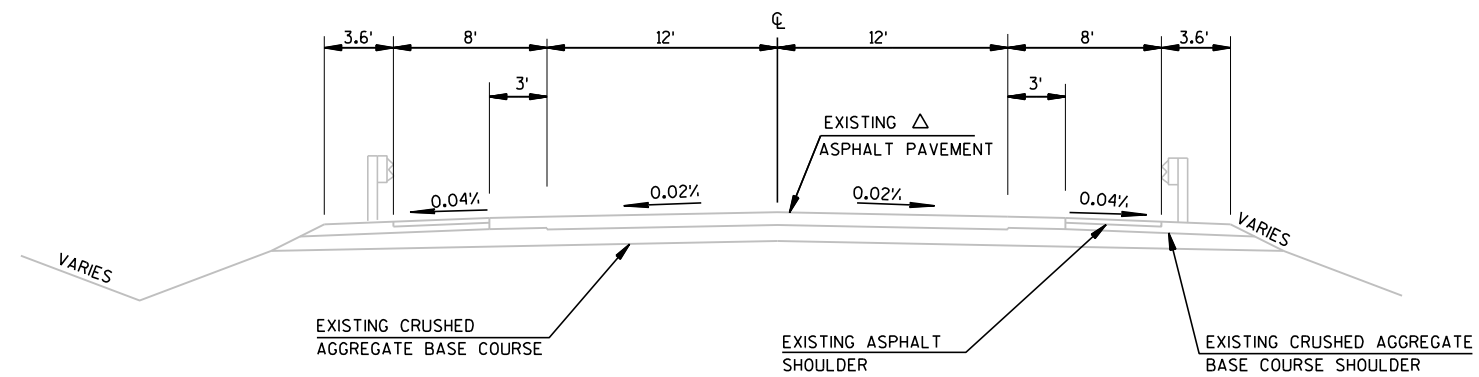
GAS                    SEND ALL WE ENERGIES CORRESPONDENCE TO:  
WE ENERGIES  
333 W. EVERETT STREET, A299  
MILWAUKEE, WI 53203  
ATTN: DAN SANDE  
TELEPHONE:    (414) 221-4578  
EMAIL:    dan.sande@we-energies.com

WE ENERGIES CONSTRUCTION FIELD CONTACT  
THOMAS KROSTAG  
1921 8TH STREET SOUTH  
WICONSIN RAPIDS, WI 54494  
TELEPHONE: (715) 421-7268  
EMAIL: [thomas.krostag@we-energies.com](mailto:thomas.krostag@we-energies.com)

DNR LIAISON

MARC HERSHFELD  
DEPARTMENT OF NATURAL RESOURCES  
473 GRIFFITH AVENUE  
WISCONSIN RAPIDS, WI 54494  
TELEPHONE: 715-421-7867  
EMAIL: marc.hershfield@wisconsin.gov



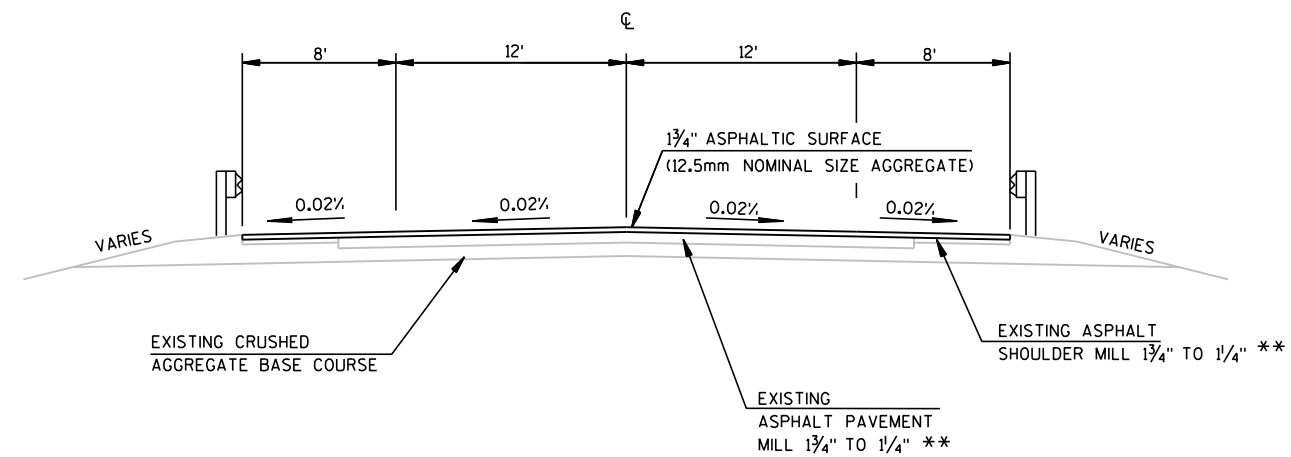


△ EXISTING ASPHALT PAVEMENT IS 5 1/2" OVERLAY  
(3 1/2" LOWER LAYER, 2" UPPER LAYER)  
ON 2 1/2" ORIGINAL ASPHALT PAVEMENT

\*\* MILLING DEPTH VARIES FROM 1 3/4"  
AT PROJECT BEGIN AND END TO  
1/4" AT BRIDGE ABUTMENTS

### TYPICAL EXISTING SECTION

STA. 31+12 TO STA. 31+62  
STA. 32+22 TO STA. 32+72

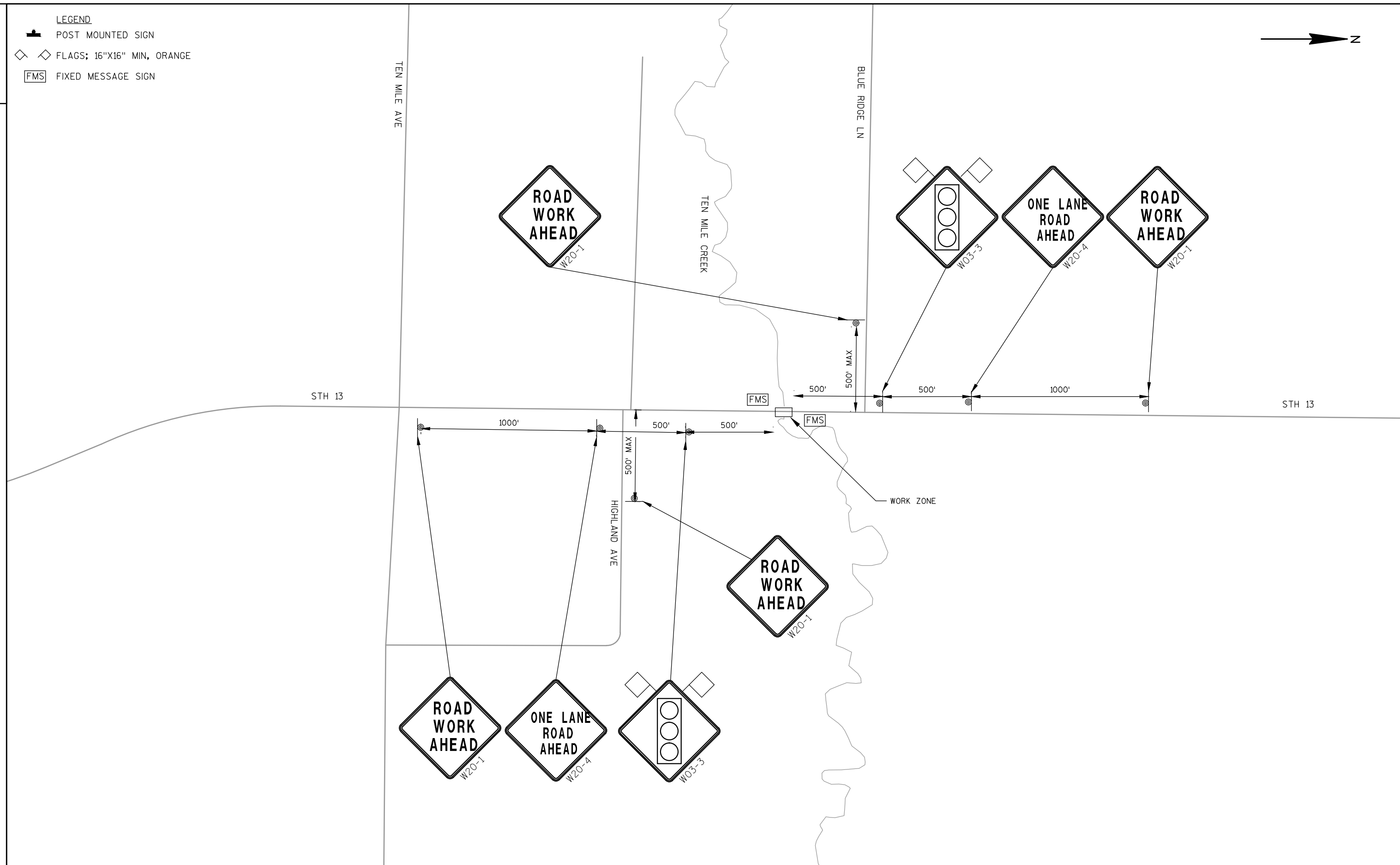


### TYPICAL FINISHED SECTION









STA. 31+12 TO STA. 31+62  
STA. 32+22 TO STA. 32+72

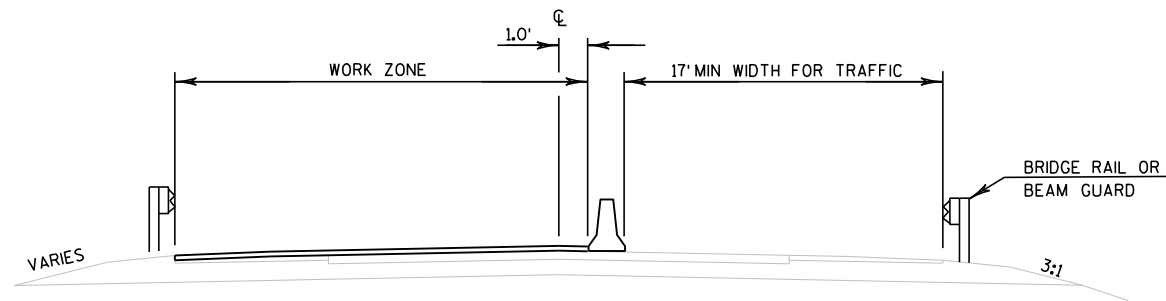
## LEGEND

- POST MOUNTED SIGN
- FLAGS; 16"X16" MIN, ORANGE
- FMS FIXED MESSAGE SIGN



## LEGEND

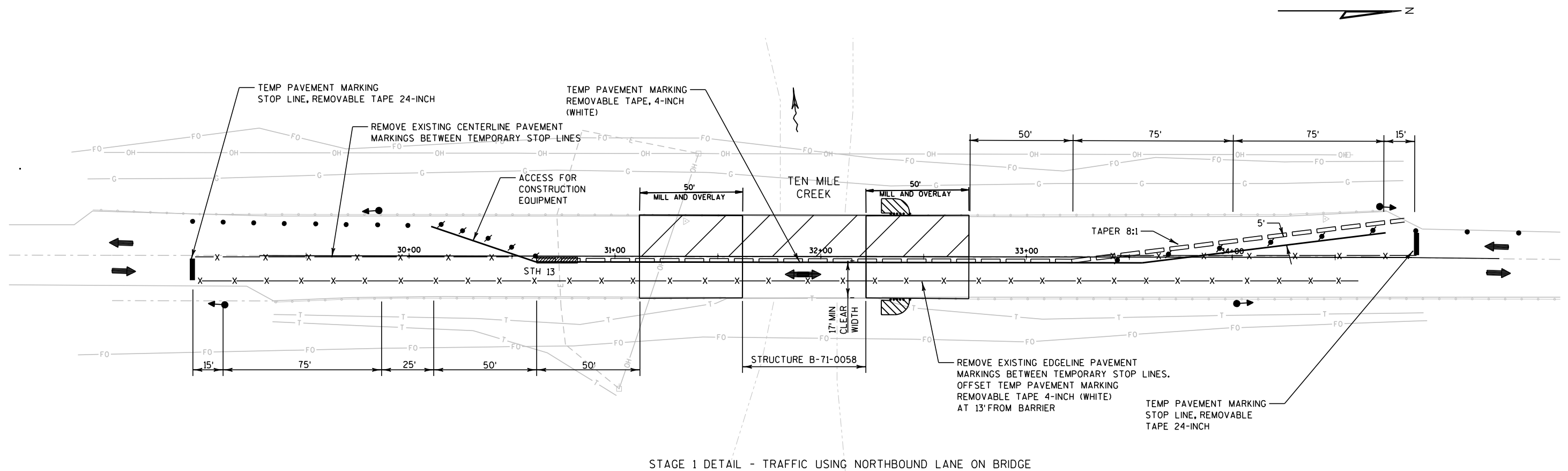
-  TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
-  TEMPORARY PRECAST CONCRETE BARRIER
-  TEMPORARY TRAFFIC SIGNAL
-  DIRECTION OF TRAFFIC FLOW
-  WORK AREA
-  CRASH CUSHION TEMPORARY
-  REMOVING PAVEMENT MARKINGS
-  ASPHALTIC FLUME



TYPICAL SECTION IN WORK ZONE

## GENERAL NOTES

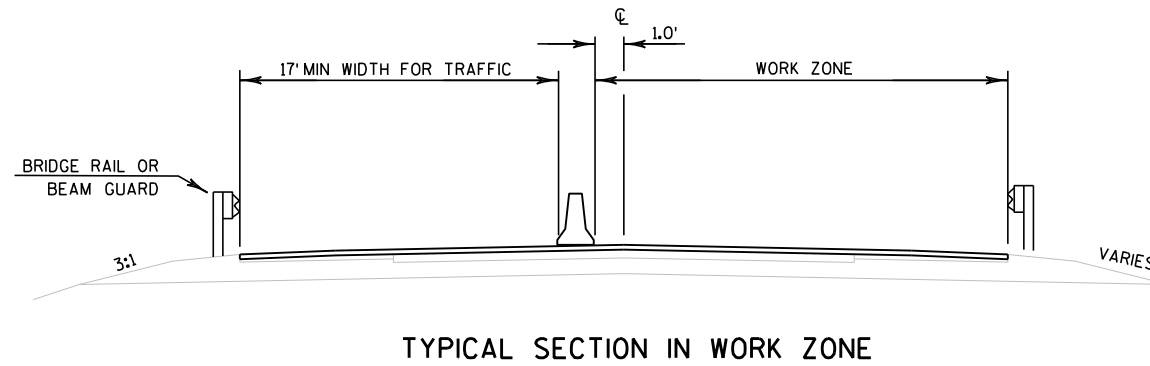
1. VERIFY EXISTING FIELD CONDITIONS.
2. THIS DETAIL SUPPLEMENTS S.D.D. "TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNAL". FOLLOW S.D.D. EXCEPT AS SHOWN IN THIS DETAIL.
3. TEMPORARY ASPHALT WIDENING AND ASSOCIATED EDGELINE NOT NECESSARY FOR THIS LOCATION.
4. SEE ADDITIONAL STANDARD DETAIL DRAWINGS FOR OTHER TRAFFIC CONTROL REQUIREMENTS.



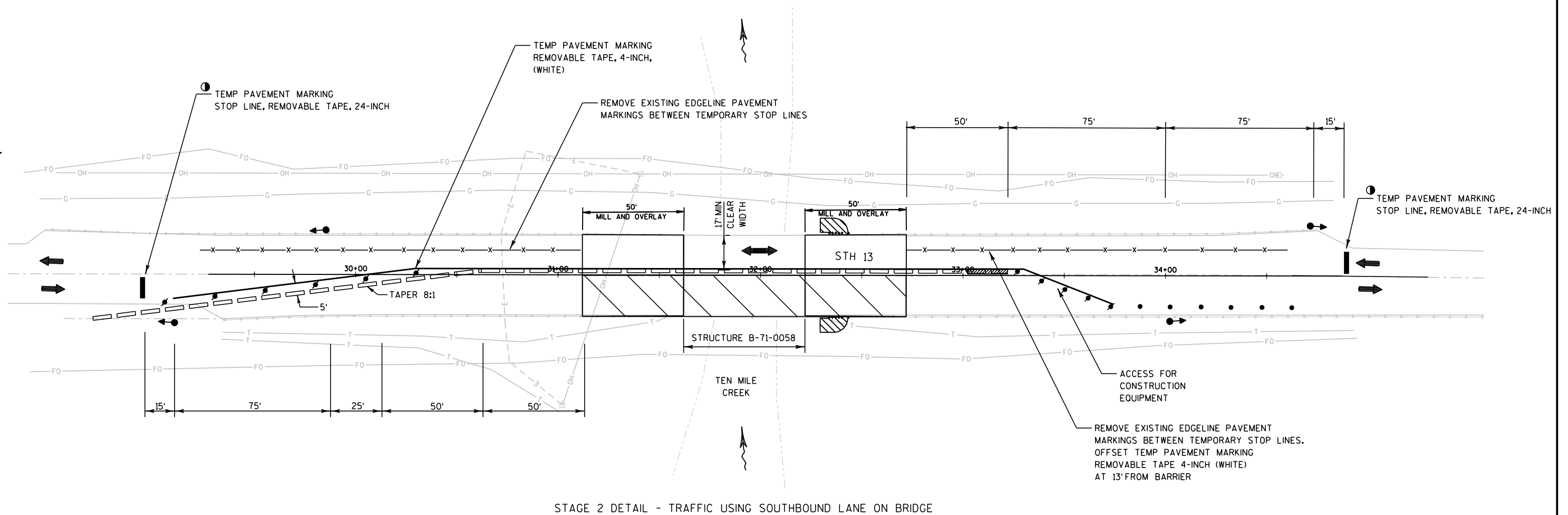
TEMPORARY TRAFFIC SIGNAL FOR ONE LANE BRIDGE - STH 13

**LEGEND**

- TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
- ▬ TEMPORARY PRECAST CONCRETE BARRIER
- ◀ TEMPORARY TRAFFIC SIGNAL
- DIRECTION OF TRAFFIC FLOW
- ▨ WORK AREA
- ▨ CRASH CUSHION TEMPORARY
- X-X- REMOVING PAVEMENT MARKINGS
- ▨ ASPHALTIC FLUME
- PLACED IN STAGE 1

**GENERAL NOTES**

1. VERIFY EXISTING FIELD CONDITIONS.
2. THIS DETAIL SUPPLEMENTS S.D.D. "TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNAL". FOLLOW S.D.D. EXCEPT AS SHOWN IN THIS DETAIL.
3. TEMPORARY ASPHALT WIDENING AND ASSOCIATED EDGELINE NOT NECESSARY FOR THIS LOCATION.
4. SEE ADDITIONAL STANDARD DETAIL DRAWINGS FOR OTHER TRAFFIC CONTROL REQUIREMENTS.

**TEMPORARY TRAFFIC SIGNAL FOR ONE LANE BRIDGE - STH 13**



SEQUENCE OF OPERATIONS				
STRUCTURE: B-71-0058     STH 13				
PRE - TIMED CYCLE 1 =        100        seconds				
TIME: 6:00 AM - 6:00 PM				
INTERVAL	NB	SB	INTERVAL LENGTH (SEC)	% OF CYCLE
	A1, A2	B1, B2		
PHASE A	G	R	26	25.8%
CLEARANCE	Y	R	4	4.0%
CLEARANCE	R	R	20	20.2%
PHASE B	R	G	26	25.8%
CLEARANCE	R	Y	4	4.0%
CLEARANCE	R	R	20	20.2%
			100	100.0%

SEQUENCE OF OPERATIONS				
STRUCTURE: B-71-0058     STH 13				
PRE - TIMED CYCLE 2 =        75        seconds				
TIME: 6:00 PM - 6:00 AM				
INTERVAL	NB	SB	INTERVAL LENGTH (SEC)	% OF CYCLE
	A1, A2	B1, B2		
PHASE A	G	R	13	17.7%
CLEARANCE	Y	R	4	5.3%
CLEARANCE	R	R	20	26.9%
PHASE B	R	G	13	17.7%
CLEARANCE	R	Y	4	5.3%
CLEARANCE	R	R	20	26.9%
			75	100.0%

NOTE: G = GREEN  
      Y = YELLOW  
      R = RED

DATE 18OCT13		E S T I M A T E O F Q U A N T I T I E S			
LINE					6140-01-61
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	204.0120	REMOVING ASPHALTIC SURFACE MILLING	SY	450.000	450.000
0040	213.0100	FINISHING ROADWAY (PROJECT) 03.	EACH	1.000	1.000
		6140-01-61			
0060	455.0605	TACK COAT	GAL	12.000	12.000
0070	465.0105	ASPHALTIC SURFACE	TON	50.000	50.000
0080	465.0110	ASPHALTIC SURFACE PATCHING	TON	10.000	10.000
0100	465.0315	ASPHALTIC FLUMES	SY	30.000	30.000
0120	502.3200	PROTECTIVE SURFACE TREATMENT	SY	340.000	340.000
0140	509.0301	PREPARATION DECKS TYPE 1	SY	25.000	25.000
0150	509.0302	PREPARATION DECKS TYPE 2	SY	12.000	12.000
0160	509.0500	CLEANING DECKS	SY	270.000	270.000
0170	509.1500	CONCRETE SURFACE REPAIR	SF	5.000	5.000
0180	509.2000	FULL-DEPTH DECK REPAIR	SY	1.000	1.000
0190	509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	18.000	18.000
0220	509.9050. S	CLEANING PARAPETS 01. CLEANING PARAPETS	LF	168.000	168.000
0230	603.8000	CONCRETE BARRIER TEMPORARY PRECAST DELIVERED	LF	340.000	340.000
0240	603.8125	CONCRETE BARRIER TEMPORARY PRECAST INSTALLED	LF	340.000	340.000
0290	614.0905	CRASH CUSHIONS TEMPORARY	EACH	1.000	1.000
0330	619.1000	MOBILIZATION	EACH	0.200	0.200
0340	628.1504	SILT FENCE	LF	100.000	100.000
0350	628.1520	SILT FENCE MAINTENANCE	LF	100.000	100.000
0360	628.1905	MOBILIZATIONS EROSION CONTROL	EACH	3.000	3.000
0370	628.1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	1.000	1.000
0380	628.2008	EROSION MAT URBAN CLASS I TYPE B	SY	30.000	30.000
0470	643.0100	TRAFFIC CONTROL (PROJECT) 03. 6140-01-61	EACH	1.000	1.000
0480	643.0300	TRAFFIC CONTROL DRUMS	DAY	1,000.000	1,000.000
0490	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	120.000	120.000
0500	643.0705	TRAFFIC CONTROL WARNING LIGHTS TYPE A	DAY	120.000	120.000
0510	643.0715	TRAFFIC CONTROL WARNING LIGHTS TYPE C	DAY	300.000	300.000
0520	643.0900	TRAFFIC CONTROL SIGNS	DAY	1,000.000	1,000.000
0530	643.1000	TRAFFIC CONTROL SIGNS FIXED MESSAGE	SF	36.000	36.000
0540	646.0106	PAVEMENT MARKING EPOXY 4-INCH	LF	2,000.000	2,000.000
0550	646.0600	REMOVING PAVEMENT MARKINGS	LF	1,600.000	1,600.000
0560	649.0400	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH	LF	1,800.000	1,800.000
0570	649.1400	TEMPORARY PAVEMENT MARKING STOP LINE REMOVABLE TAPE 24-INCH	LF	40.000	40.000
0600	661.0100	TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE) 03. B-71-0058	LS	1.000	1.000
0610	690.0150	SAWING ASPHALT	LF	80.000	80.000

REMOVING ASPHALTIC SURFACE MILLING

STATION TO STATION	LOCATION	204.0120 SY
31+12 - BRIDGE	STH 13	225
BRIDGE - 32+72	STH 13	225
TOTAL		450

ASPHALTIC ITEMS

		455.0605  TACK COAT GAL	465.0105  ASPHALTIC SURFACE TON	465.0110 ASPHALTIC SURFACE PATCHING TON	465.0315  ASPHALTIC FLUMES SY
STATION TO STATION	LOCATION				
31+12 - BRIDGE	STH 13	6	25		
BRIDGE - 32+72	STH 13	6	25		30
UNDISTRIBUTED	STH 13			10	0
TOTALS		12	50	10	30

CONCRETE BARRIER TEMPORARY PRECAST

	603.8000 CONCRETE BARRIER TEMPORARY PRECAST DELIVERED LF	603.8125 CONCRETE BARRIER TEMPORARY PRECAST INSTALLED LF	614.0905  CRASH CUSHIONS TEMPORARY*** EACH	
LOCATION	LF	LF	EACH	REMARKS
STH 13	340	340	1	B 71-0058
TOTALS	340	340	1	

\*\*\* CRASH CUSHION DESIGN PARAMETERS:  
CRASH TEST CONDITION TL-3  
OBJECT MARKING PATTERN OM-3L  
WIDTH REQUIREMENTS L = 15', N = 6', F =2'

EROSION CONTROL ITEMS

		628.1504  SILT FENCE LF	628.1520  SILT FENCE MAINTENANCE LF	628.1905  MOBILIZATIONS EROSION CONTROL EACH	628.1910 MOBILIZATIONS EMERGENCY EROSION CONTROL EACH	628.2008 EROSION MAT URBAN CLASS I TYPE B SY
STATION TO STATION	LOCATION					
32+20, LT & RT	STH 13	40	40			20
UNDISTRIBUTED	STH 13	60	60	3	1	10
TOTAL		100	100	3	1	30

TRAFFIC CONTROL

		643.0300  DRUMS	643.0420  BARRICADES TYPE III	643.0705  WARNING LIGHTS TYPE A	643.0715  WARNING LIGHTS TYPE C	643.0900  SIGNS	661.0100.03 TEMPORARY TRAFFIC SIGNALS FOR BRIDGES LS	
LOCATION	SERVICE PERIOD DAYS	NO DAYS	NO DAYS	NO DAYS	NO DAYS	NO DAYS		REMARKS
INSTALL/REMOVAL FOR TEMPORARY SIGNAL	5	30 150	0	0	0	10 50		
TEMPORARY SIGNAL B-71-0058	30	25 750	4 120	4 120	10 300	30 900	1	
UNDISTRIBUTED		100				50		
TOTALS		1,000	120	120	300	1,000	1	

TRAFFIC CONTROL SIGNS FIXED MESSAGE

	SIZE (INCHES)	MESSAGE	643.1000 SF	
LOCATION				COMMENTS
STH 13	72 X 36	BRIDGE WORK BEGINS XX/XX/XXXX	18	PLACE ONE WEEK PRIOR TO BEGINNING CONSTRUCTION
STH 13	72 X 36	BRIDGE WORK BEGINS XX/XX/XXXX	18	PLACE ONE WEEK PRIOR TO BEGINNING CONSTRUCTION
TOTAL			36	

PAVEMENT MARKING

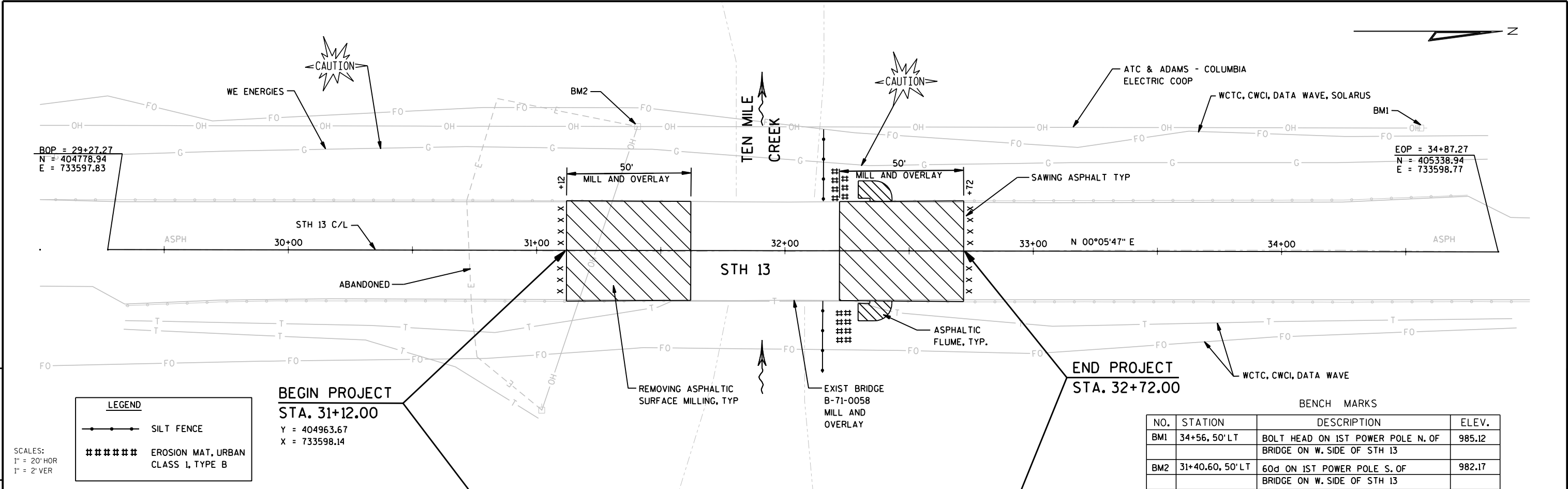
	****	****	646.0106	646.0600	****	649.0400	649.1400
	EPOXY	EPOXY	PAVEMENT	REMOVING	TEMPORARY	TEMPORARY	TEMPORARY
	4-INCH	4-INCH	MARKING	PAVEMENT	PAVT MARKING	PAVEMENT	PAVT MARKING
	(WHITE)	(YELLOW)	EPOXY	MARKINGS	REMOVABLE	MARKING	STOP LINE
	LF	LF	4-INCH	LF	TAPE	REMOVABLE	REMOVABLE
			LF		4-INCH	TAPE	TAPE
					(WHITE)	4-INCH	24-INCH
					LF	LF	LF
LOCATION							
STH 13	900	900	1,800	1,500	1,660	1,660	30
UNDISTRIBUTED	100	100	200	100	140	140	10
PROJECT TOTALS			2,000	1,600		1,800	40

\*\*\*\* FOR INFORMATION ONLY.

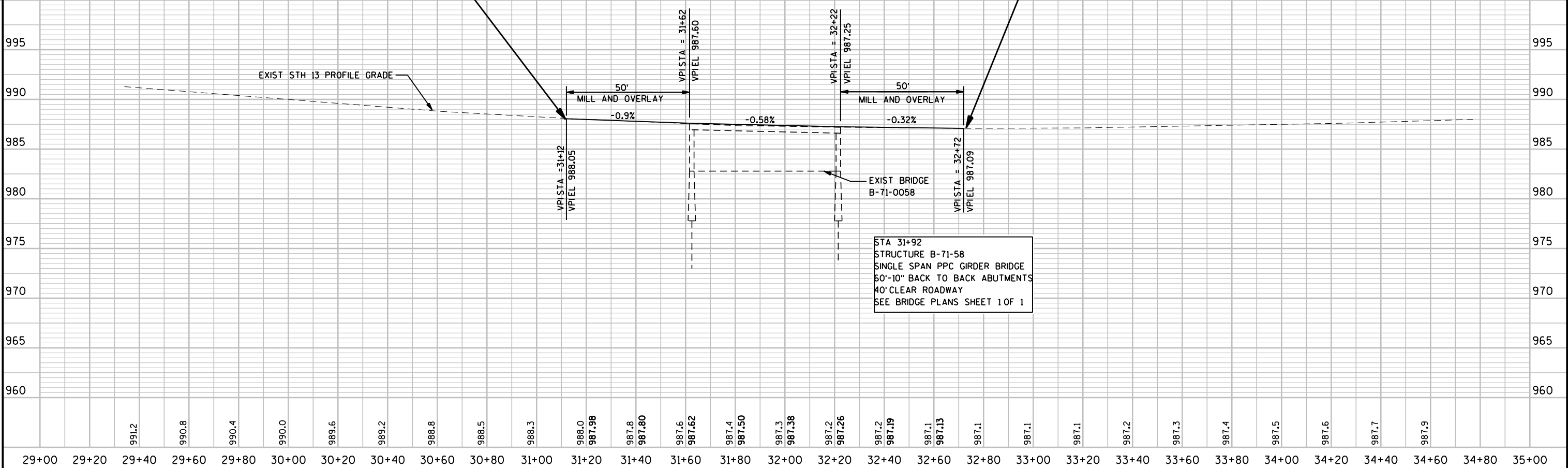
SAWING ASPHALT

		690.0150
STATION	LOCATION	LF
31+12	STH 13	40
32+72	STH 13	40
TOTAL		80

5



5

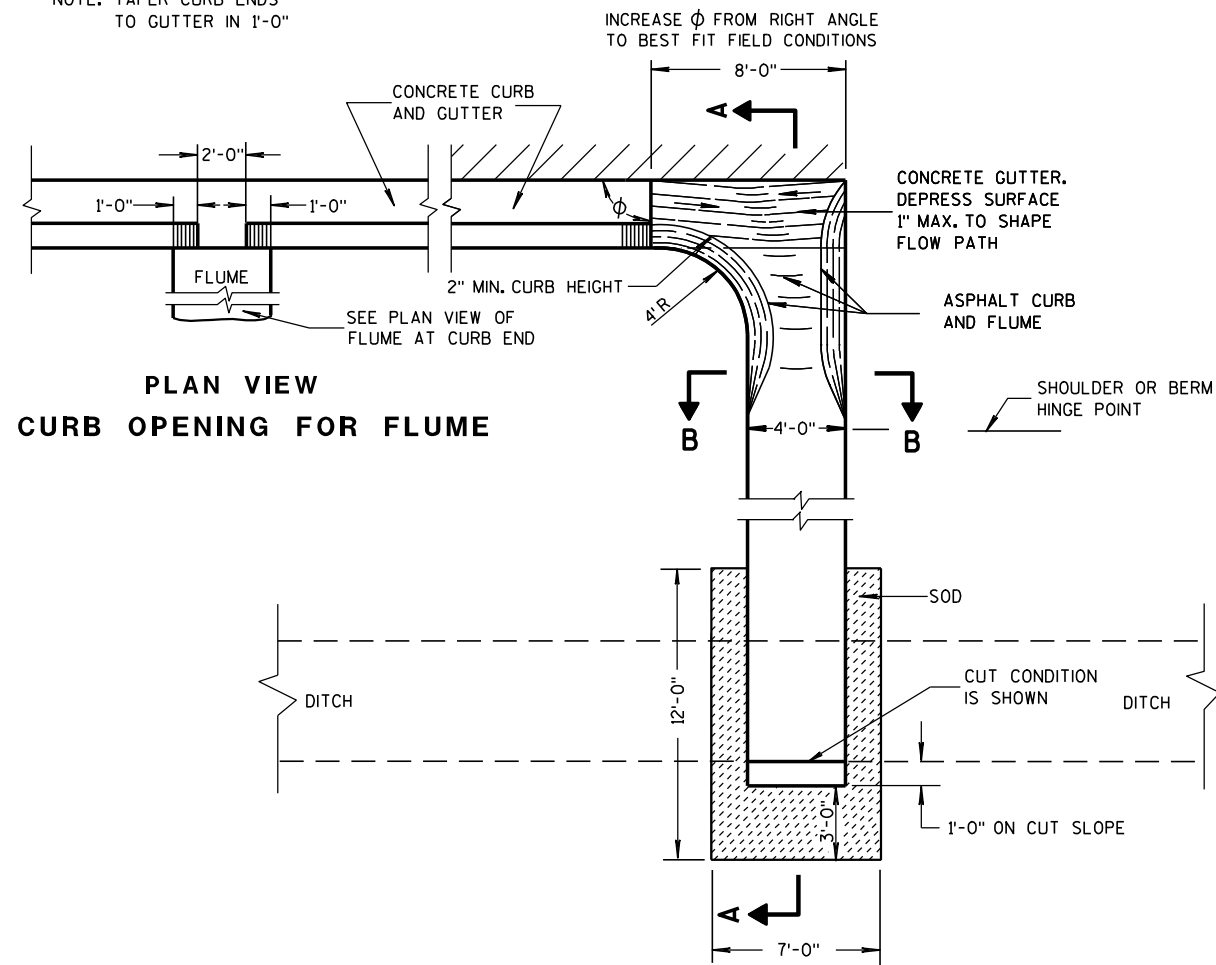


Standard Detail Drawing List

08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E09-06	SILT FENCE
09G02-03A	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03B	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03C	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
14B07-13A	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13B	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13C	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13D	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13E	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13F	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13G	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13H	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
15C08-16A	PAVEMENT MARKING (MAINLINE)
15C12-03	TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)
15C19-02A	MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY
15D28-01	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D33-02	TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS

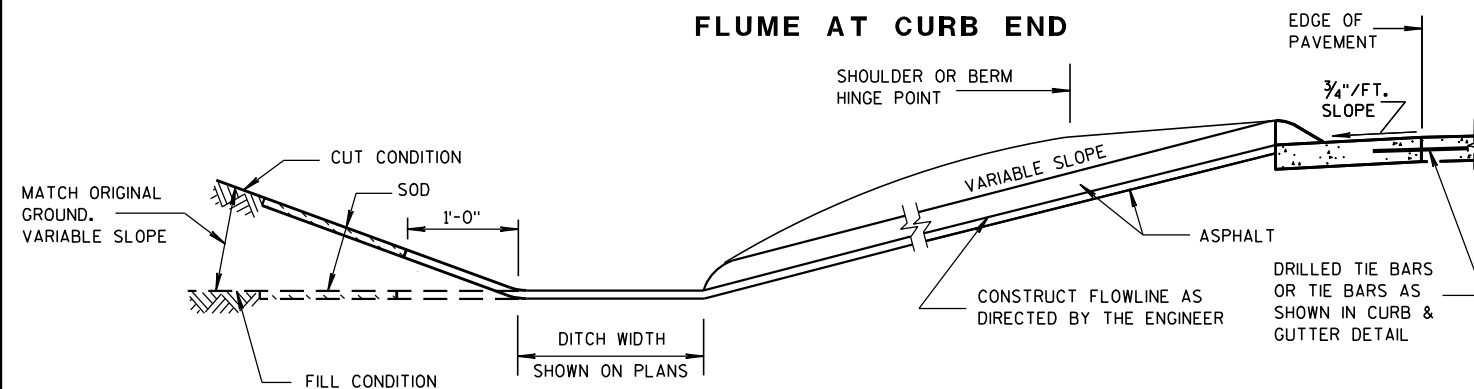
## ASPHALTIC FLUME

NOTE: TAPER CURB ENDS  
TO GUTTER IN 1'-0"

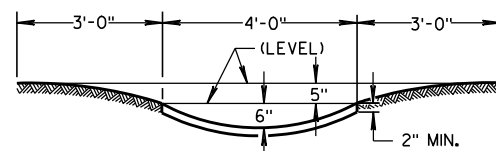


PLAN VIEW  
CURB OPENING FOR FLUME

PLAN VIEW  
FLUME AT CURB END



SECTION A-A



SECTION B-B

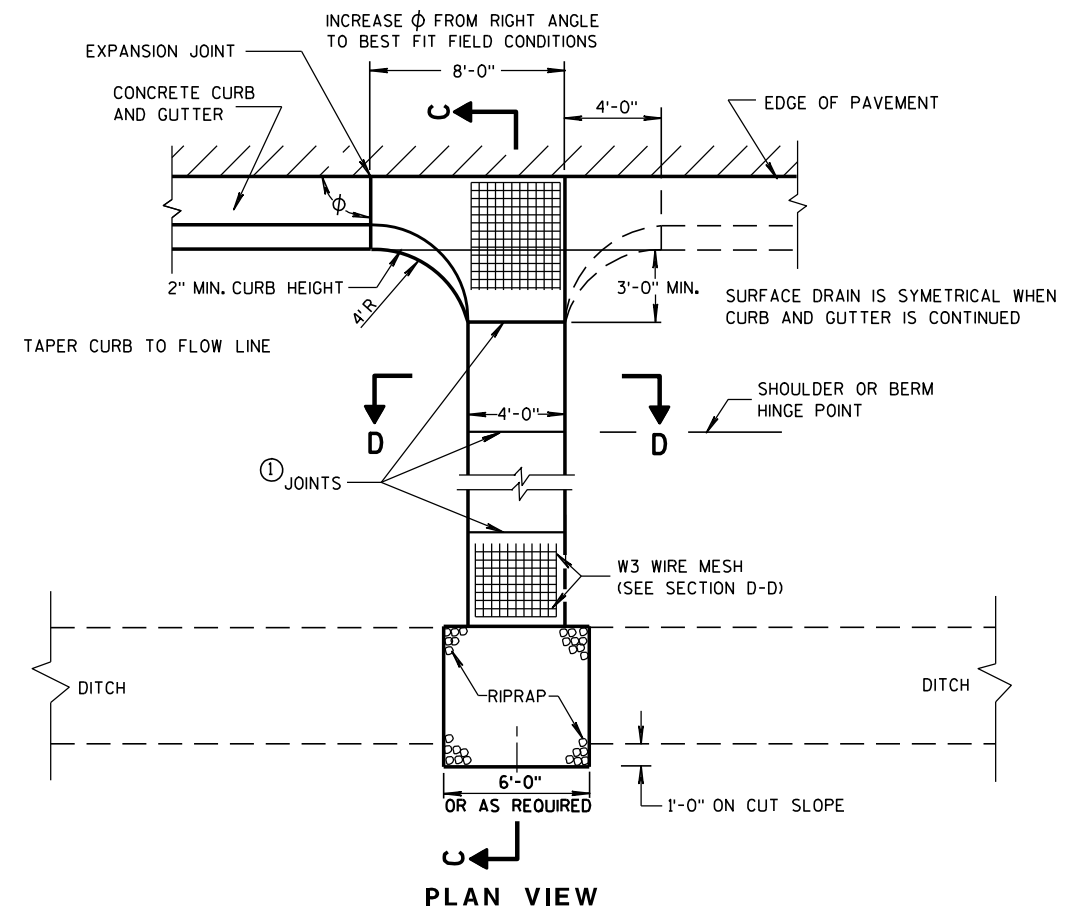
## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

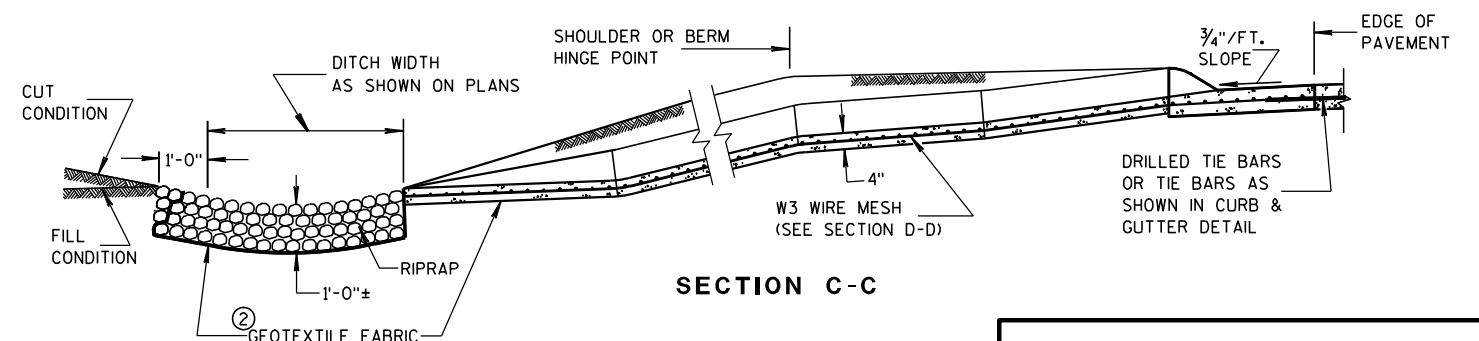
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE 1/8 TO 1/4 INCH WIDE BY 1 1/2 INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

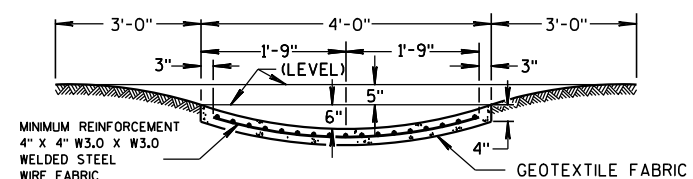
## ③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

## CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

9-4-08

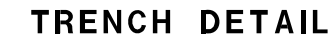
DATE

FHWA

/S/ Jerry H. Zogg  
ROADWAY STANDARDS DEVELOPMENT  
ENGINEER

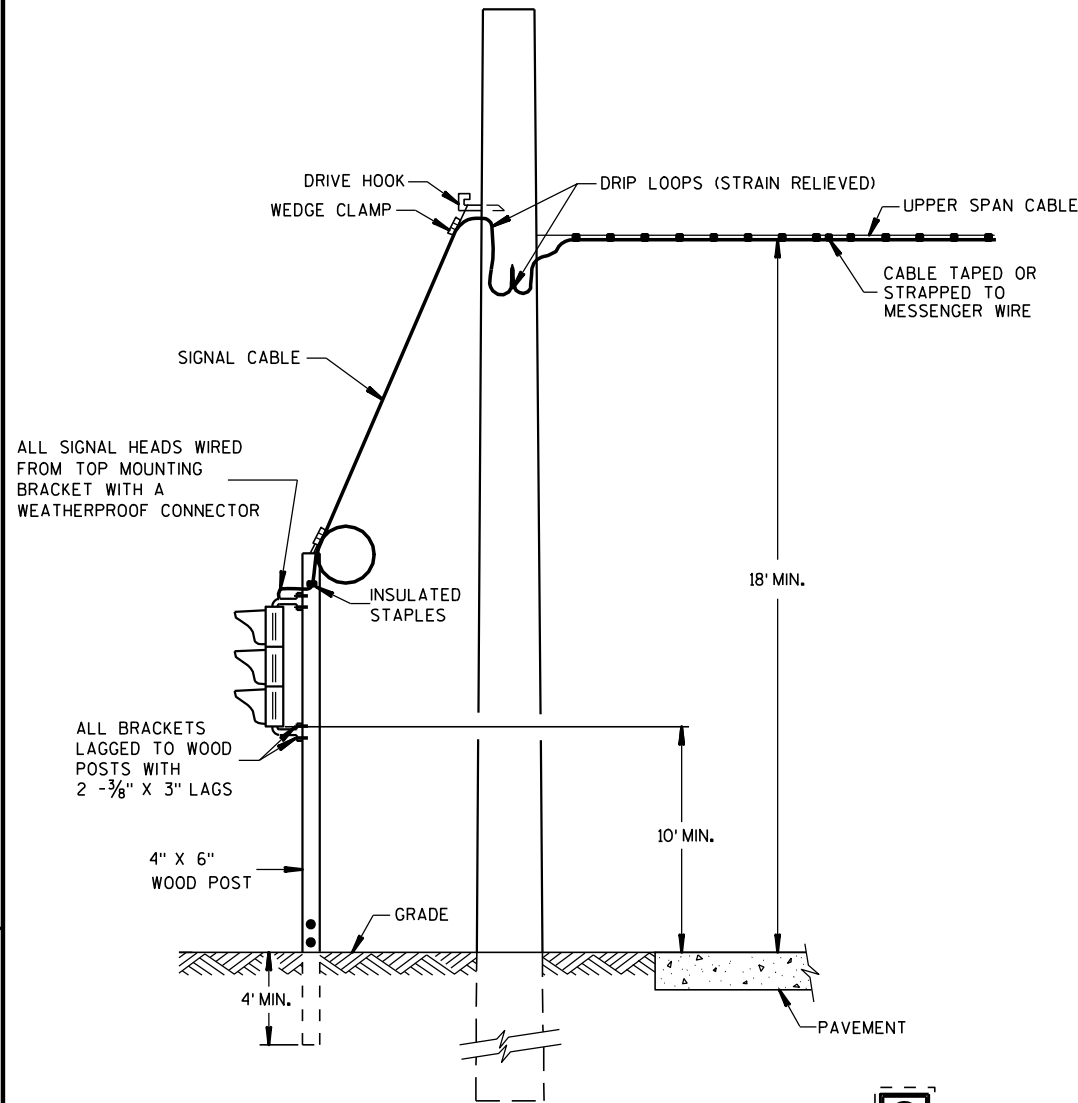


- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<b>SILT FENCE</b>	
<b>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</b>	
<b>APPROVED</b> <u>4-29-05</u> <b>DATE</b>	<u>/S/ Beth Cannestra</u> <b>CHIEF ROADWAY DEVELOPMENT ENGINEER</b>

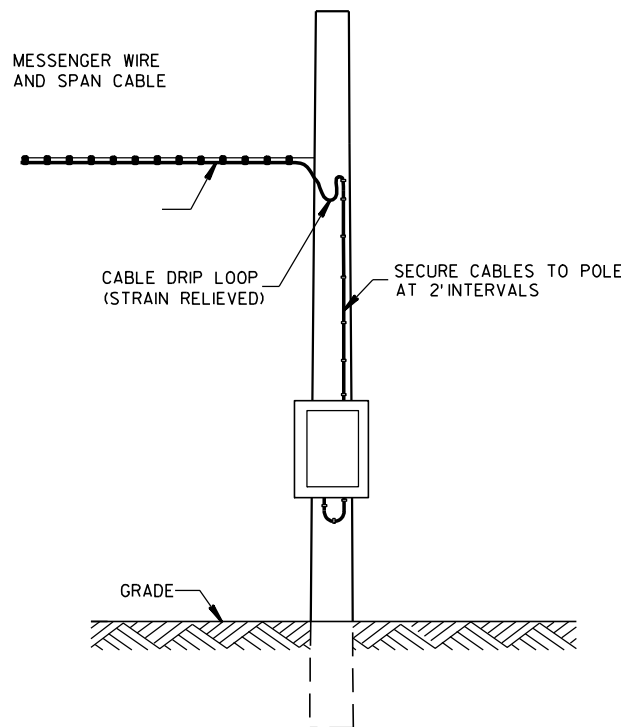




TYPICAL DROP TO TRAFFIC SIGNAL FACE

OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES	
SPEED LIMIT	OFFSET DISTANCE**
GREATER THAN 45 MPH	18 FT
45 MPH OR LESS	12 FT
45 MPH OR LESS W/ CURBS	2 FT
**NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.	

MINIMUM POLE LENGHTS	CLASS	MINIMUM BURIAL DEPTHS
25 FEET	V	5 FEET
30 FEET	V	6 FEET
35 FEET	IV	7 FEET
40 FEET	IV	8 FEET
45 FEET	IV	9 FEET



POLE MOUNT CABINET INSTALLATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAYBE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY PLOES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

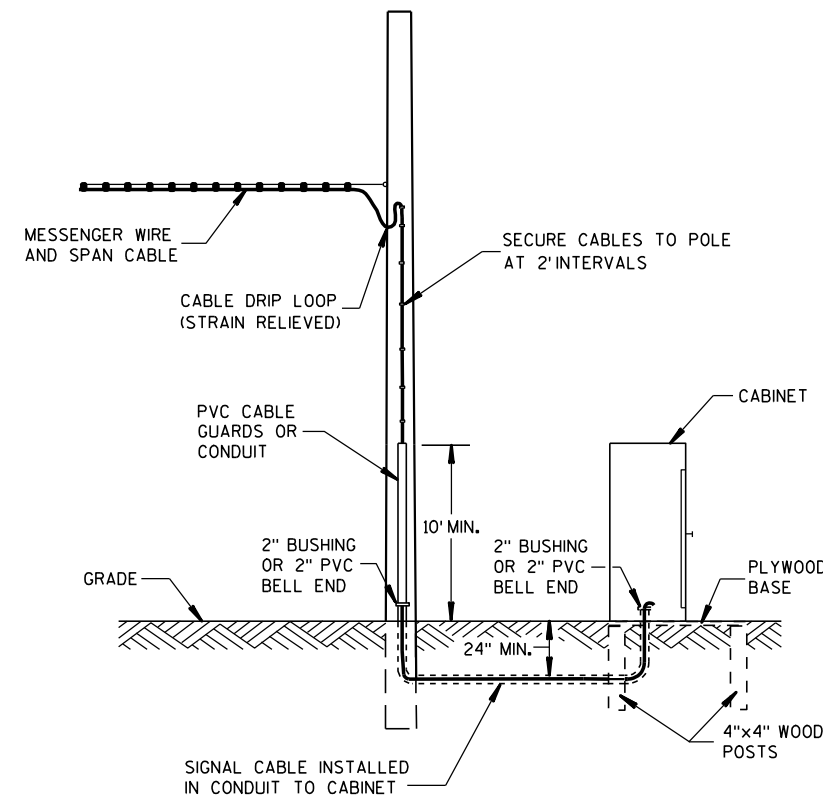
WOOD POLES (NONBREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAMGUARD, ETC.).

WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

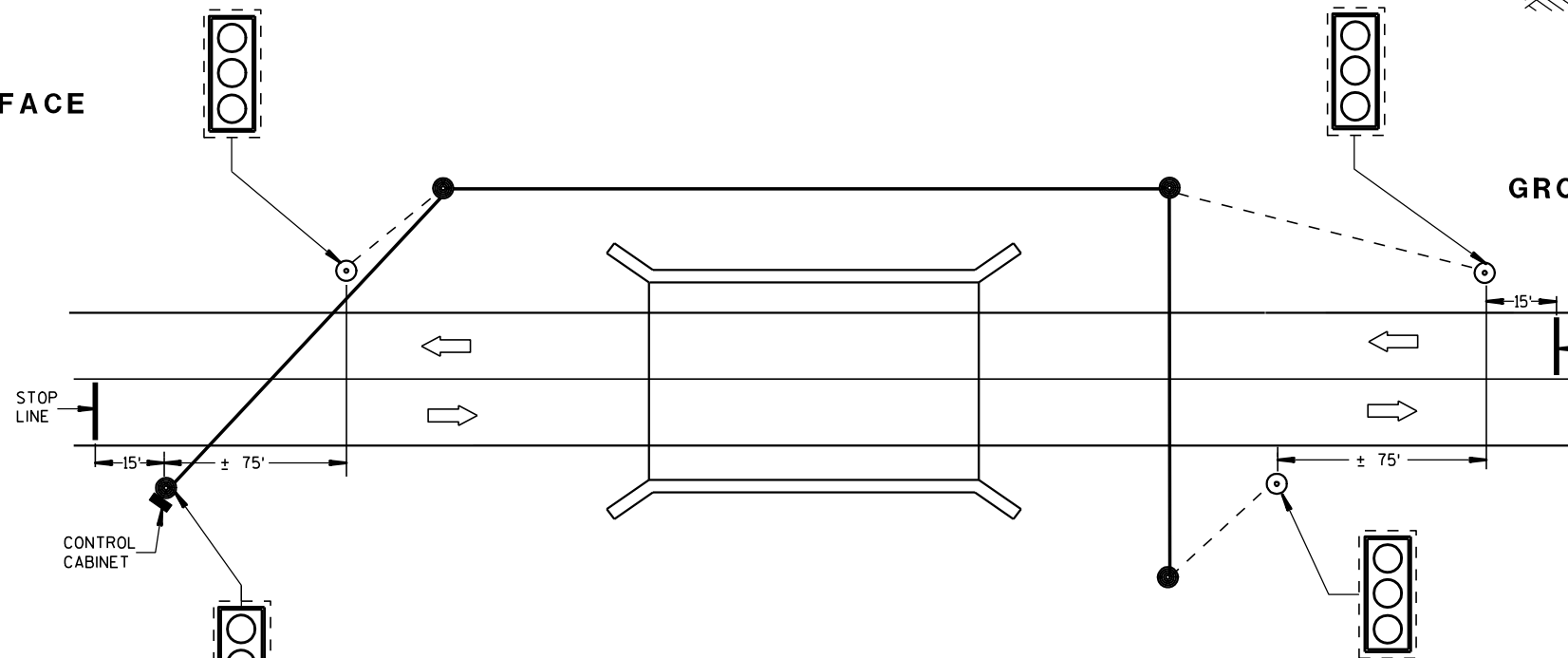
VERTICAL CLEARANCE ETC. PER NEC.

TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

EACH TRAFFIC SIGNAL FACE SHALL HAVE A BACKPLATE.



GROUND MOUNT CABINET INSTALLATION



PLAN VIEW  
TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

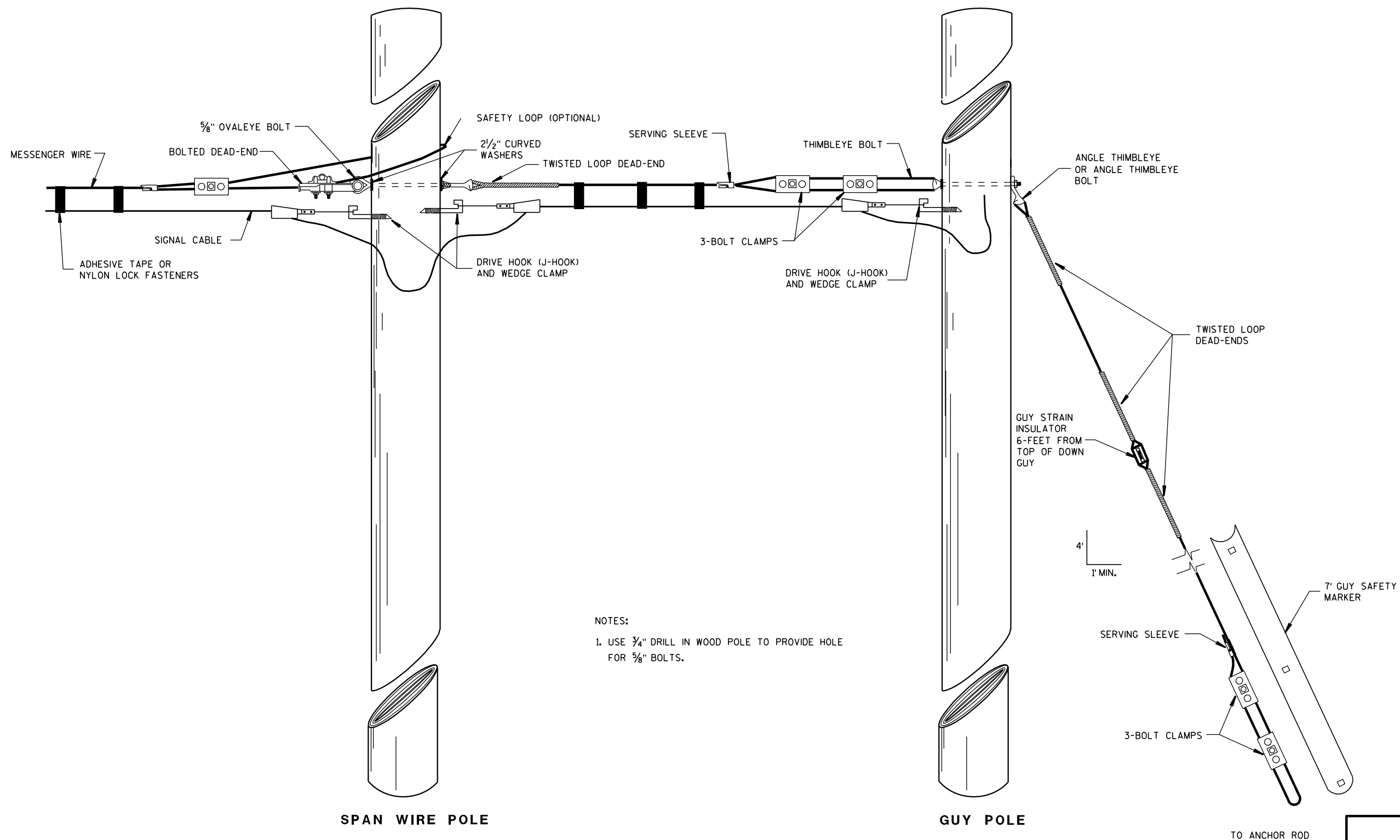
LEGEND

- WOOD POLE (NONBREAKAWAY)
- WOOD POST (BREAKAWAY)
- SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER
- LED TRAFFIC SIGNAL FACE WITH BACKPLATE
- DIRECTION OF TRAFFIC

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
3/2/2011 DATE /S/ Thomas J. Goring STATE ELECTRICAL ENGINEER FOR HWYS  
FHWA



NOTES:  
1. USE 3/4" DRILL IN WOOD POLE TO PROVIDE HOLE FOR 5/8" BOLTS.

### TYPICAL DEAD-ENDINGS OR GUYING

### BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

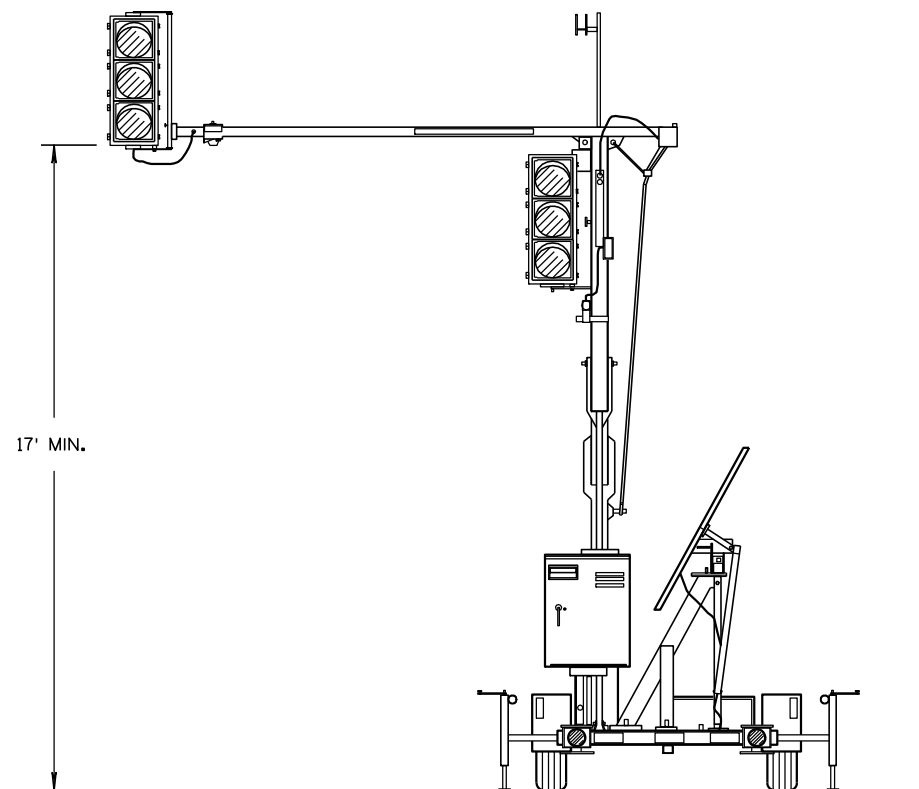
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

3/2/2011  
DATE

/S/ Thomas J. Goring  
STATE ELECTRICAL ENGINEER FOR HWYS

FHWA

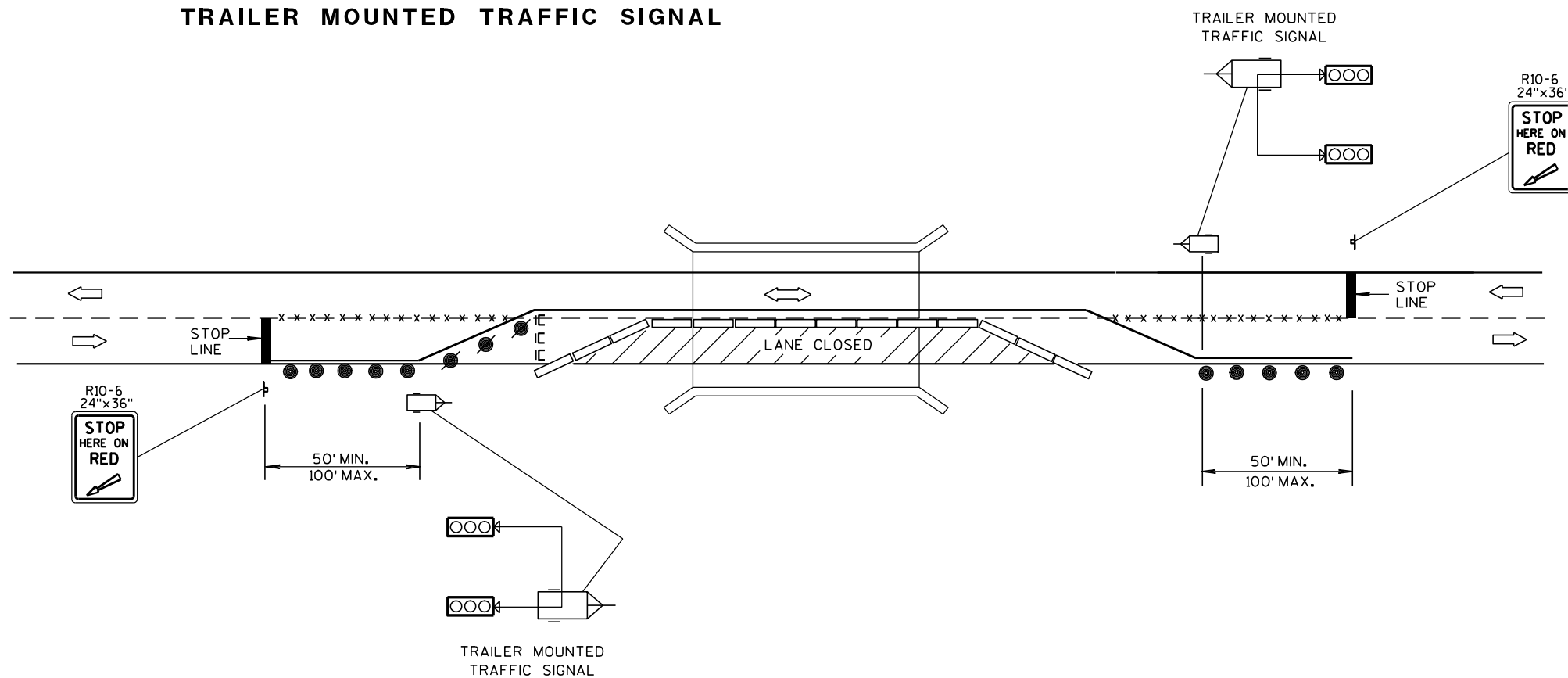


TRAILER MOUNTED TRAFFIC SIGNAL

## GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15 D 33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

## LEGEND

- ⌵ POST MOUNTED SIGN
- \*-x-\* REMOVING PAVEMENT MARKING
- IC TYPE III BARRICADE WITH SIGN
- /● DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY-BURN)
- ▬ TEMPORARY PRECAST CONCRETE BARRIER
- ⌵ TRAILER MOUNTED TRAFFIC SIGNAL
- ➡ DIRECTION OF TRAFFIC FLOW

## BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

3/2/2011  
DATE

FHWA

/S/ Thomas J. Goring  
STATE ELECTRICAL ENGINEER FOR HWYS

## END VIEW

### ELEVATION VIEW

**DETAIL "B"**  
**LIFTING SLOT DETAIL**

**SECTION A-A**  
(STIRRUP PLACEMENT)

**SECTION B-B**  
(STIRRUP PLACEMENT)

## PLAN VIEW

## DETAILS OF BARRIER SECTION

## DETAILS OF BARRIER CONNECTION

**DETAIL "A"**  
**CONNECTION PIN**  
(A36 STEEL (10.9 LB EACH))

## GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-13(d) THRU 14B7-13(h).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRCAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE  $\frac{3}{4}$ " SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A  $3\text{--}\frac{1}{2}$ " PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN  $\frac{1}{4}$ " OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

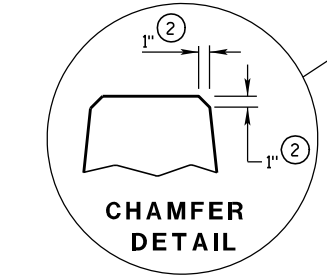
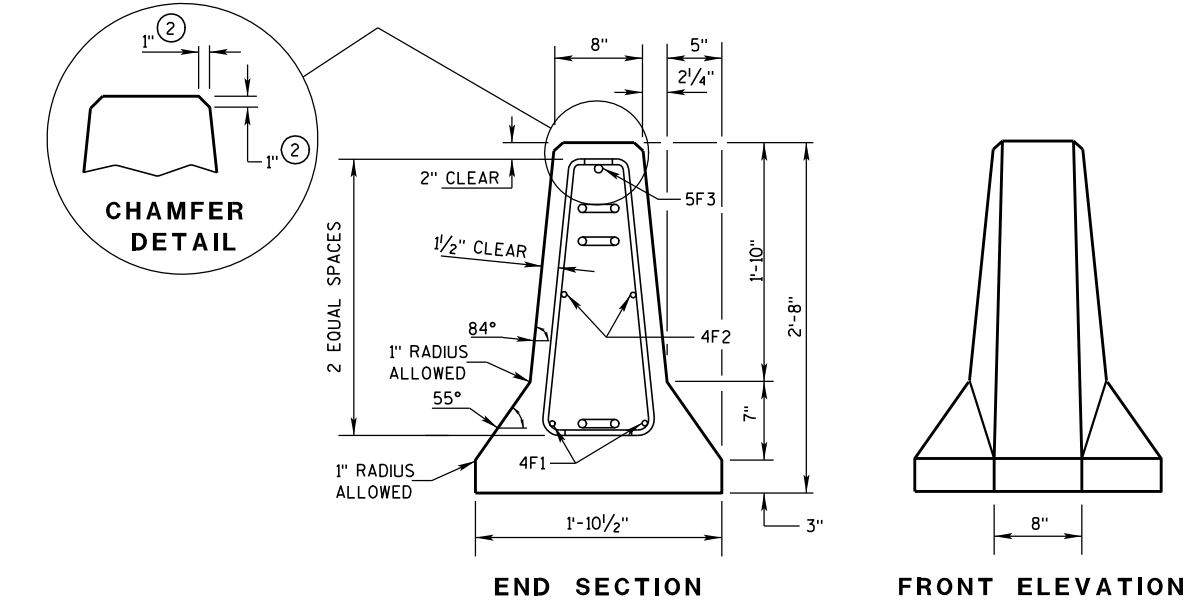
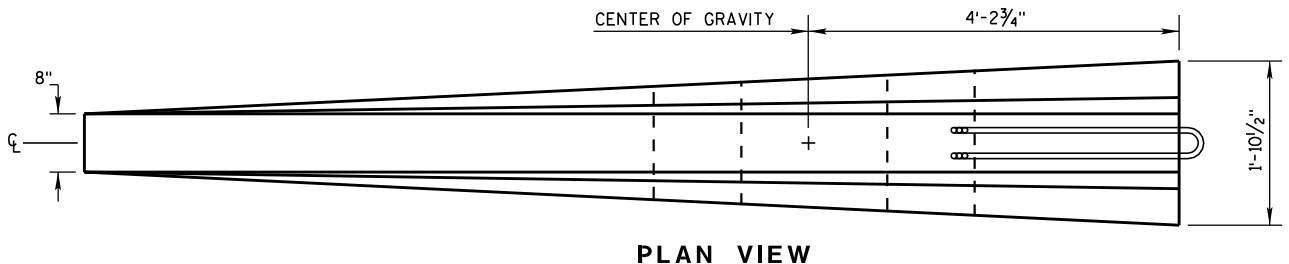
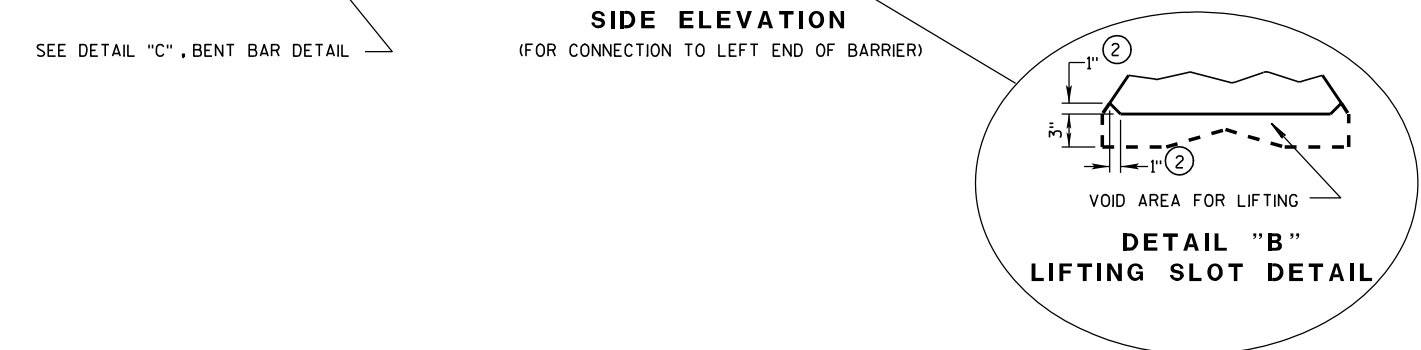
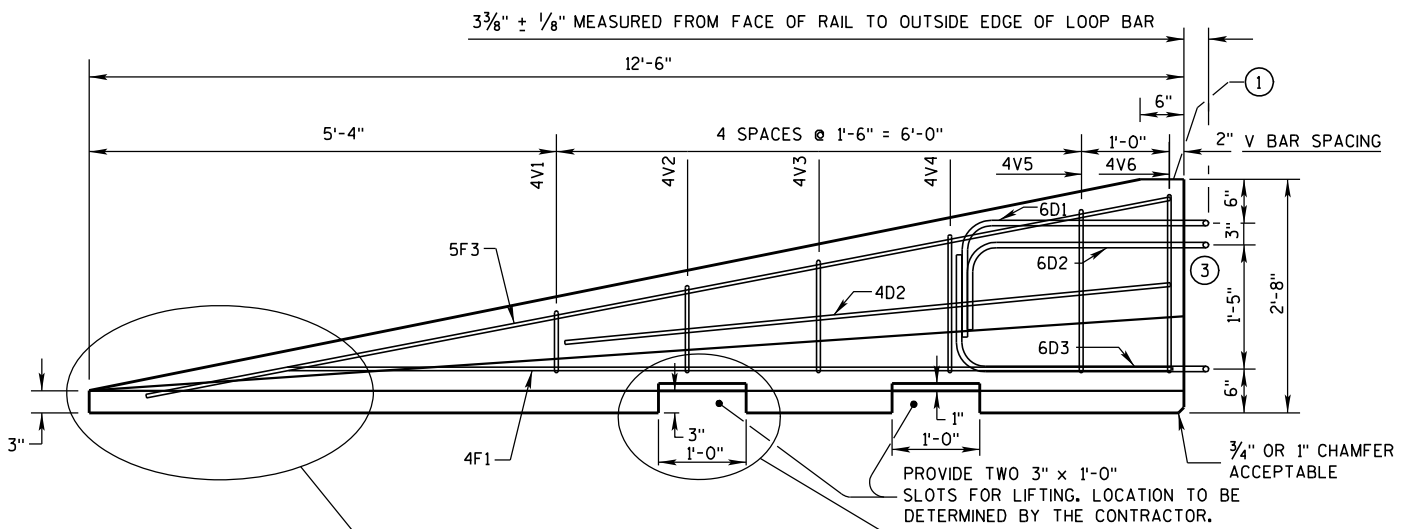
PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

INSTALL MECHANICAL OR EPOXY ANCHORS PER MANUFACTURER'S RECOMMENDATIONS.  
PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

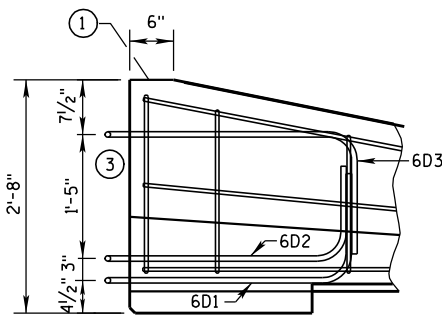
- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
  - a. TYPE: WICBTP
  - b. MANUFACTURER
  - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ A  $\frac{3}{8}$ " HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- ④ "V" NOTCH IS OPTIONAL.
- ⑤ THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- ⑥ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- ⑦ USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURES INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- ⑧ SEE SHEET D FOR ANCHORING CRITERIA.
- ⑨ 1" CHAMFER OPTIONAL.

CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



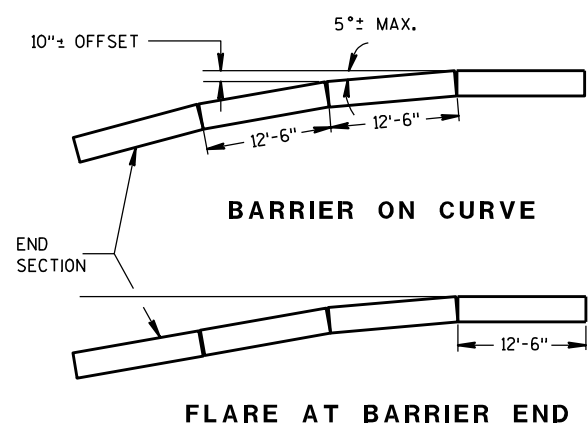
DETAILS OF BARRIER TAPER SECTION



SIDE ELEVATION  
LOOP BAR ASSEMBLY INVERTED  
FOR OPPOSITE END.  
(FOR CONNECTION TO RIGHT END OF BARRIER)

GENERAL NOTES

- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
  - a. TYPE W/CBTP
  - b. MANUFACTURER
  - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.



POSTED SPEED, (MPH)	FLARE RATE
40 OR LESS	6:1
45 OR GREATER	8:1

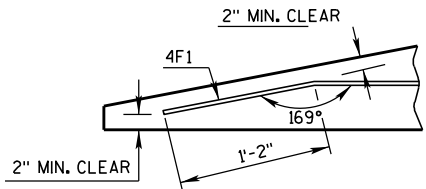
CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

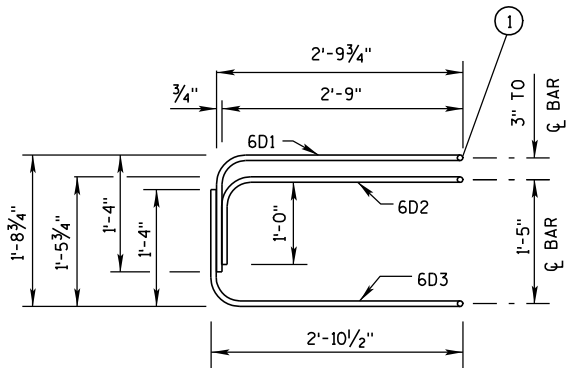
BARRIER TAPER SECTION  
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

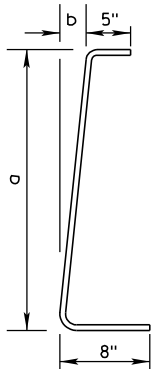
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"  
BENT BAR DETAIL



ELEVATION  
LOOP BAR ASSEMBLY



4V BARS  
2 AT EACH SIZE REQUIRED  
FOR STIRRUP ASSEMBLY

BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

TAPER BARRIER SECTION

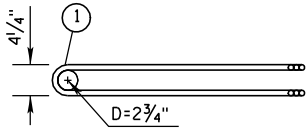
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION  
BILL OF MATERIALS

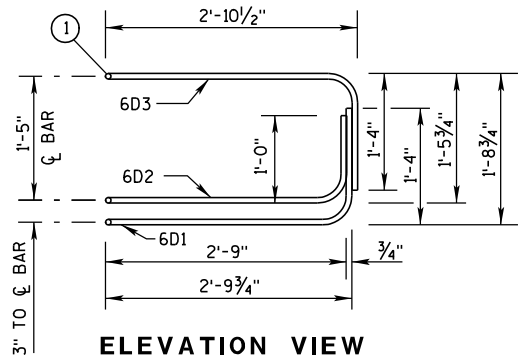
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

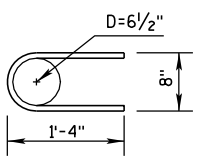


PLAN VIEW  
LOOP BAR ASSEMBLY

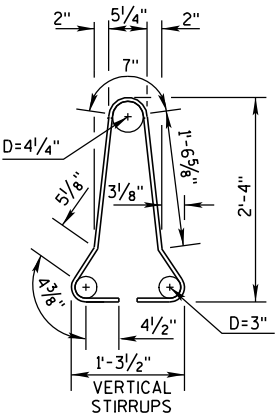
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

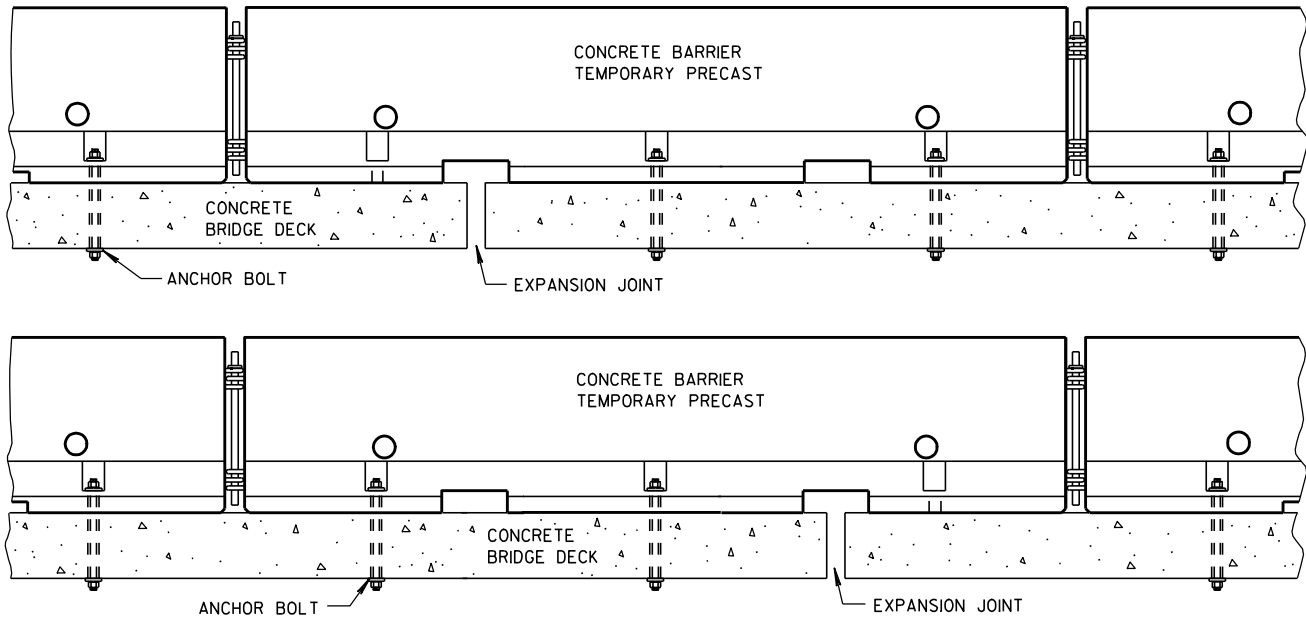


4A1

BARRIER SECTION

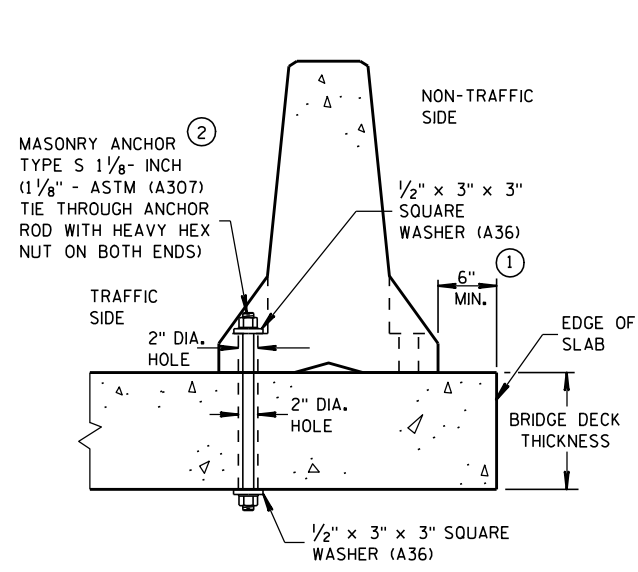
CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



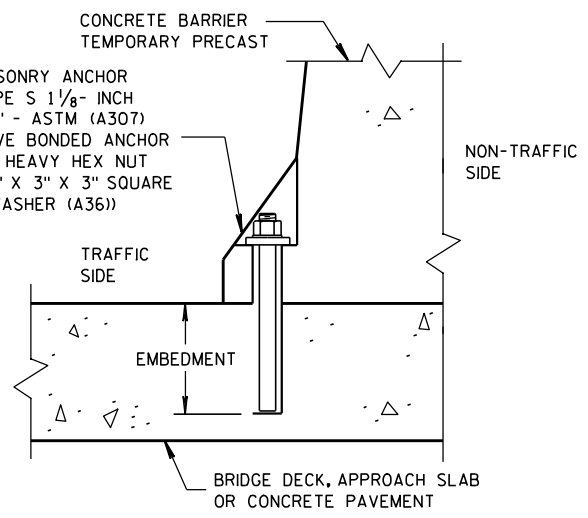
**TREATMENT AT BRIDGE DECK EXPANSION JOINTS**

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



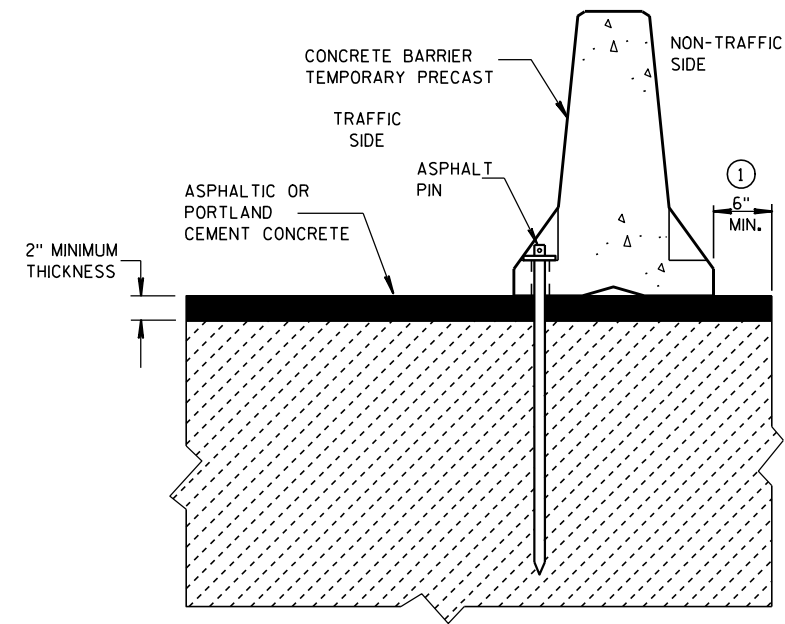
**THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK**

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



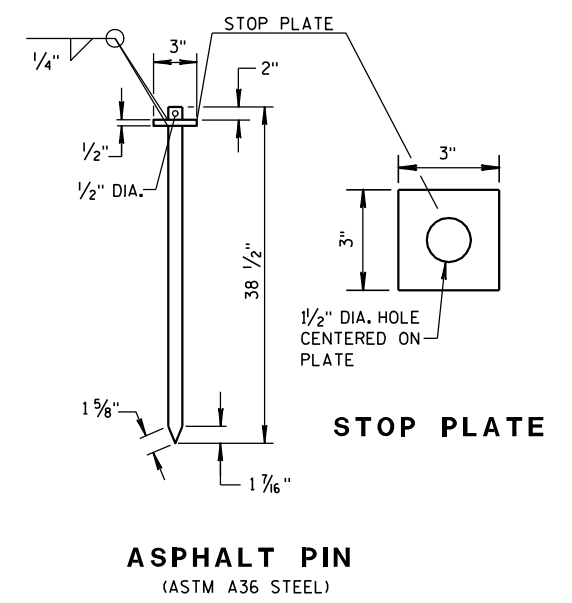
**REMOVABLE ADHESIVE BONDED ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT**

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)

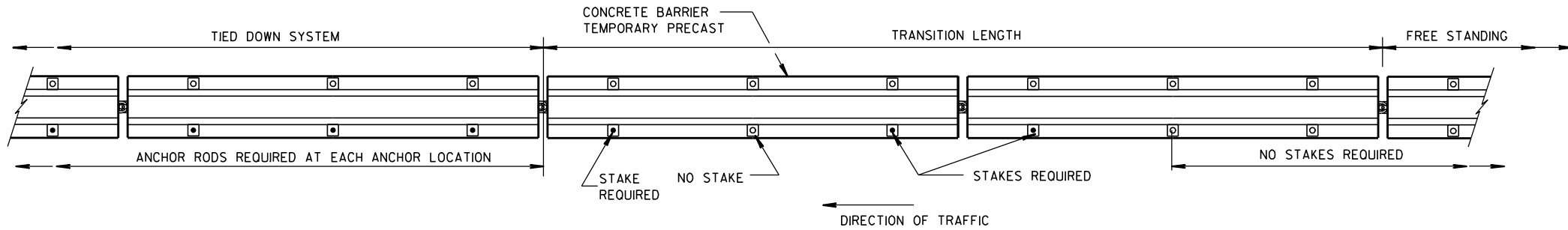


**STAKE DOWN INSTALLATION FOR ASPHALTIC OR PORTLAND CEMENT CONCRETE SURFACE**

(STAKING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST)



**ASPALT PIN (ASTM A36 STEEL)**

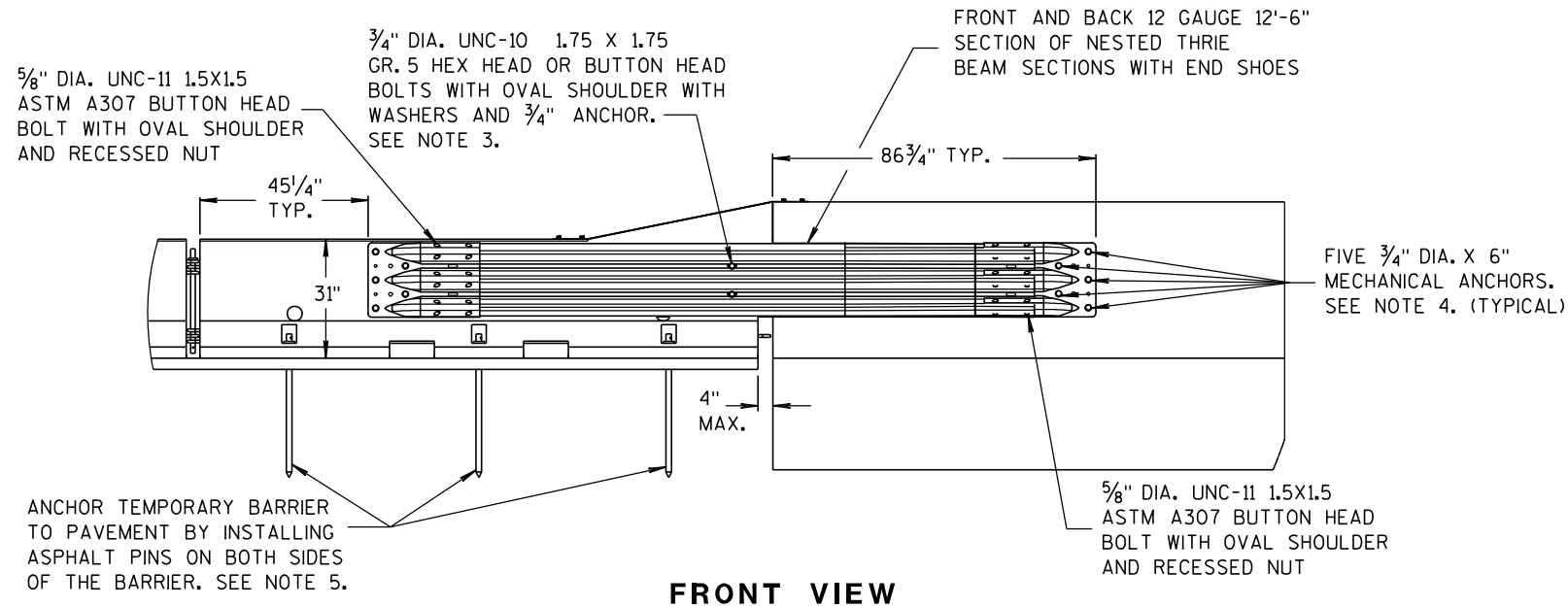


**FREE STANDING TRANSITION TO TIED-DOWN SYSTEM**

(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

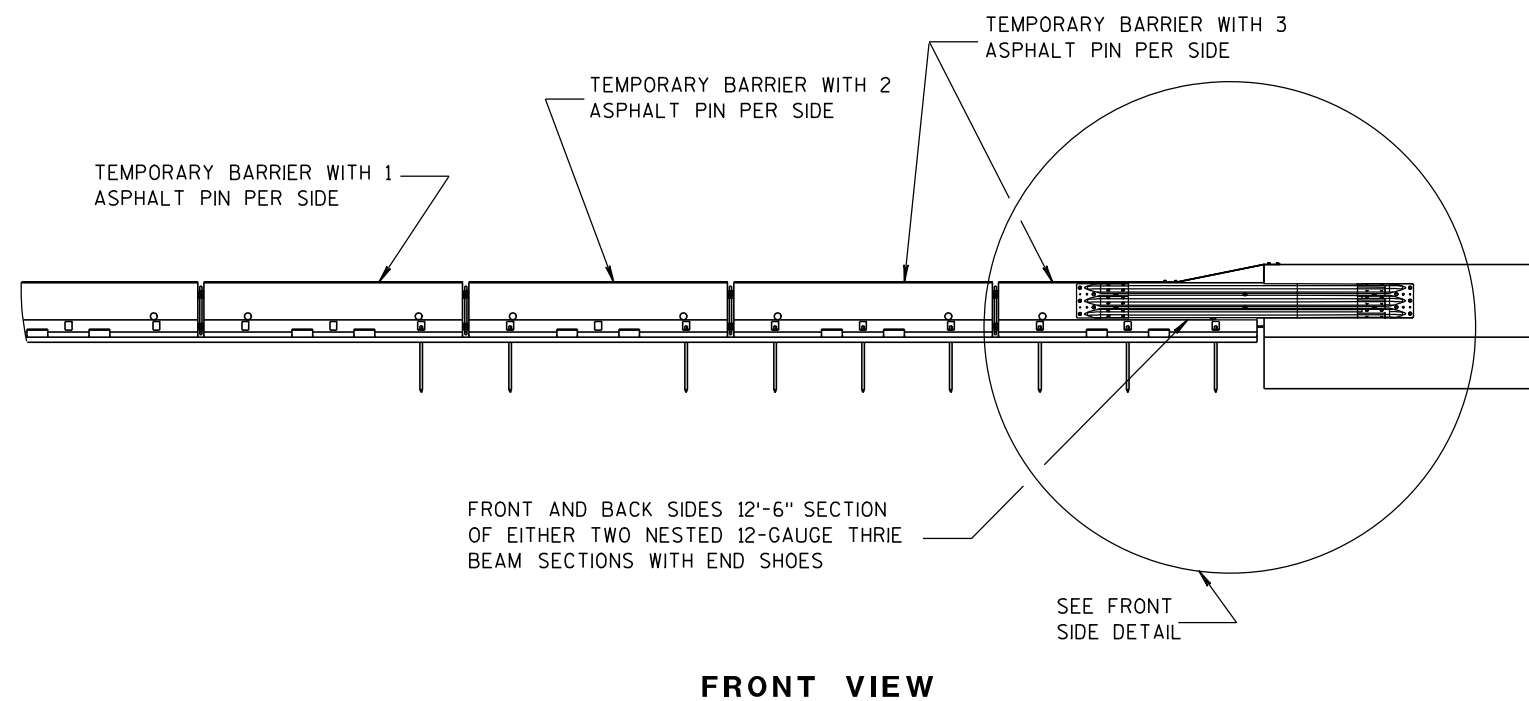
**GENERAL NOTES**

- 1 CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" SHALL BE ANCHORED IF:  
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 4 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 45 MPH OR GREATER, OR  
  
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 2 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 40 MPH OR LESS.
- 2 ANCHORING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST.  
  
WITH THE APPROVAL OF THE ENGINEER, REMOVABLE ADHESIVE BONDED (EPOXY) ANCHOR BOLT INSTALLATION MAY BE USED IN LIEU OF THROUGH BOLTED ANCHOR INSTALLATION. THE ADHESIVE BONDED ANCHOR BOLT MUST BE REMOVABLE. USE ASTM (A307) MASONRY ANCHORS TYPE S 1 1/8-INCH, EMBEDDED TO A DEPTH SUFFICIENT TO DEVELOP THE ULTIMATE CAPACITY OF THE ANCHOR BOLT AND PROVIDE DOCUMENTATION TO CONFIRM THIS.  
  
UPON REMOVAL OR RELOCATION OF THE BARRIER UNITS, REMOVE ALL ANCHOR BOLTS AND COMPLETELY FILL IN THE REMAINING HOLES IN CONCRETE BRIDGE DECKS, CONCRETE APPROACH SLABS AND CONCRETE PAVEMENTS THAT ARE TO REMAIN, WITH A NON-SHRINK COMMERCIAL GROUT OR EPOXY MATERIAL IDENTIFIED ON THE CURRENT WISDOT APPROVED PRODUCTS LIST.

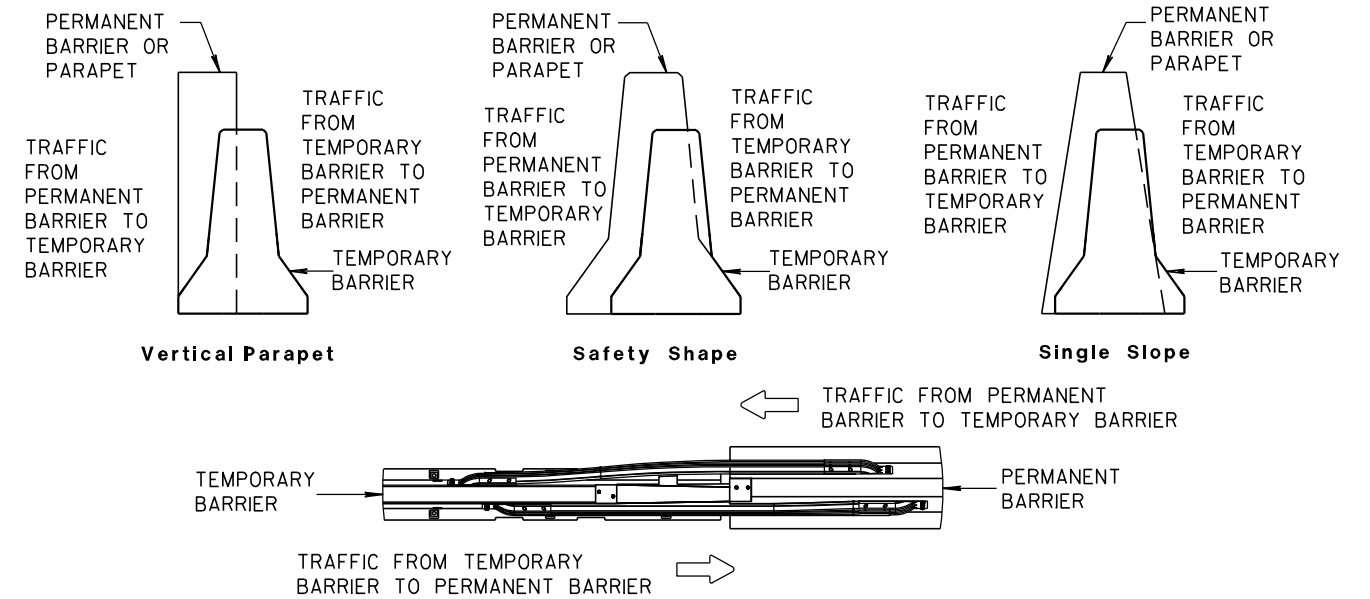


### NOTES

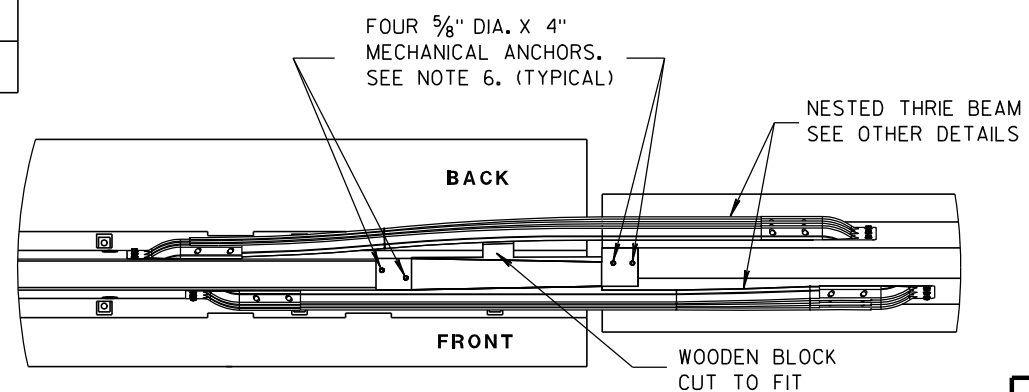
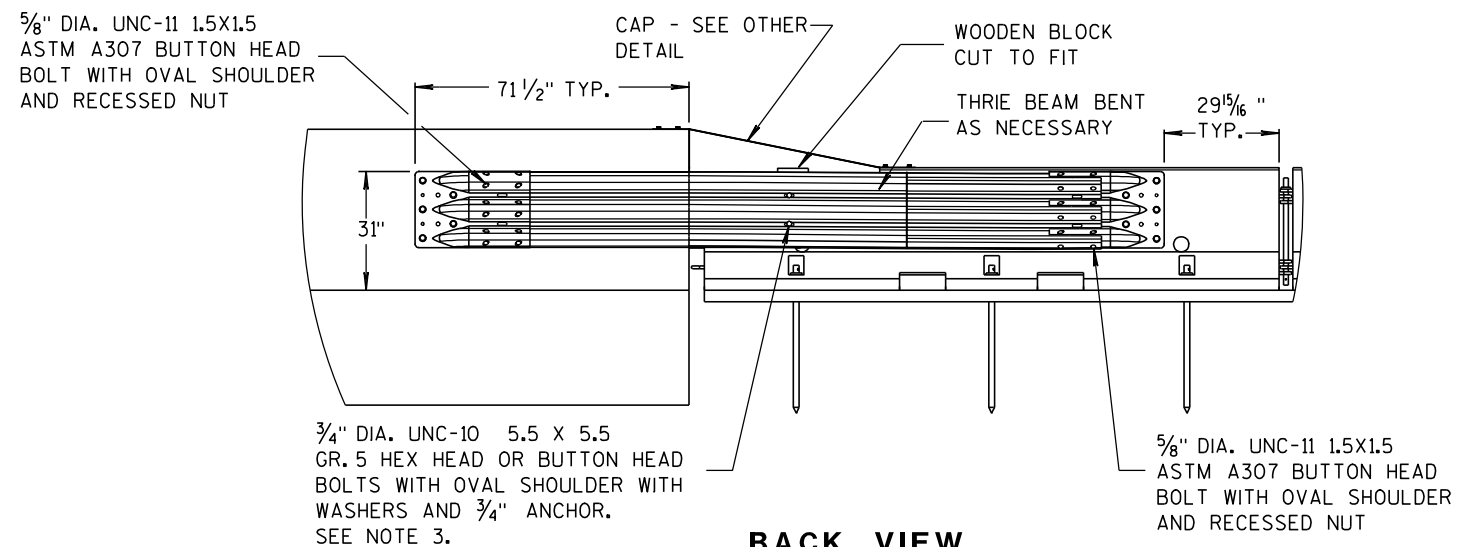
1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.
4. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.



## BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



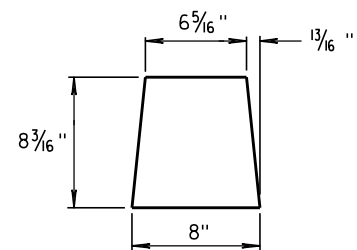
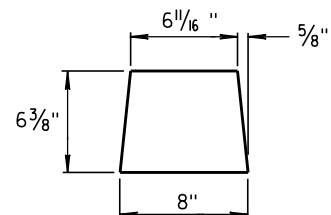
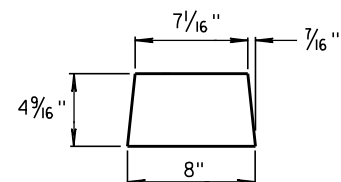
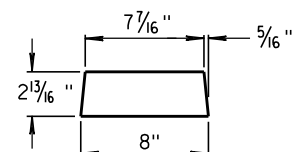
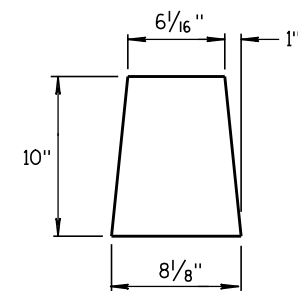
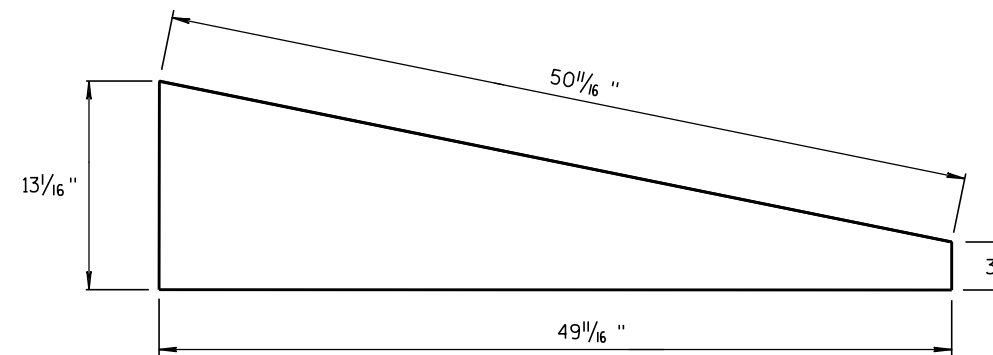
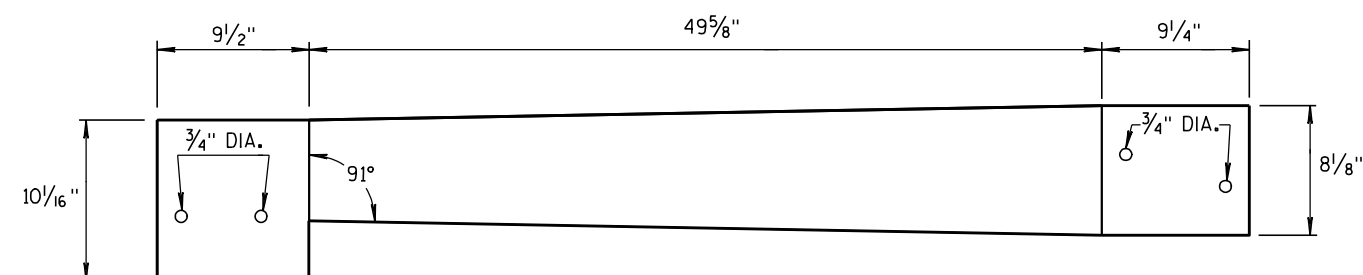
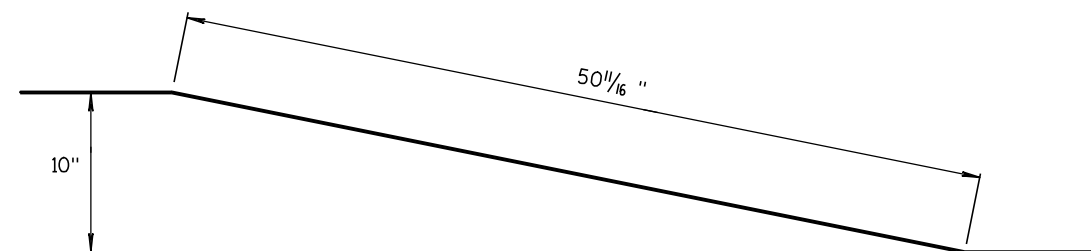
## TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

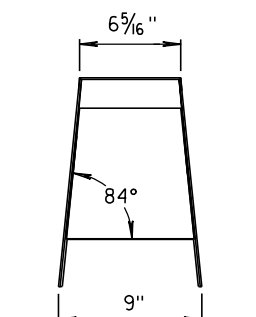
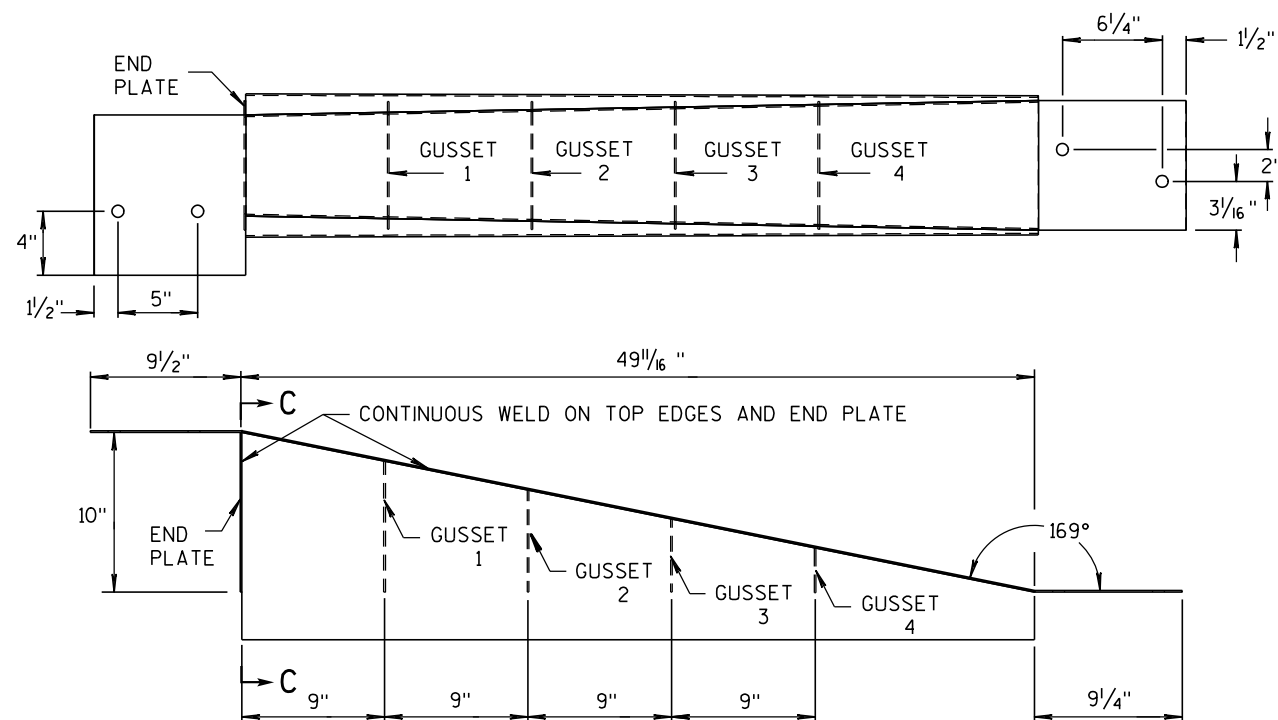
STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



**GUSSET 1****GUSSET 2****GUSSET 3****GUSSET 4****GUSSETS****END PLATE****SIDE PLATE****TOP PLATE**

**SIDE, TOP AND END PLATES FOR CAP  
FROM TEMPORARY CONCRETE BARRIER  
TO 42" PERMANENT CONCRETE BARRIER**

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.

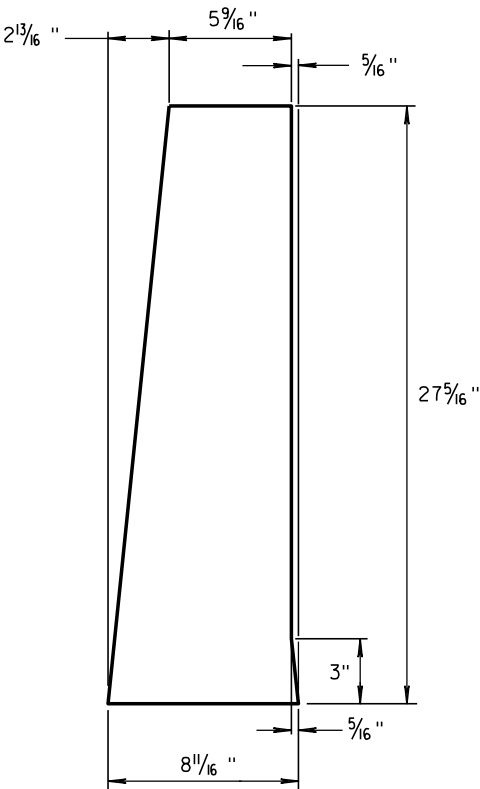
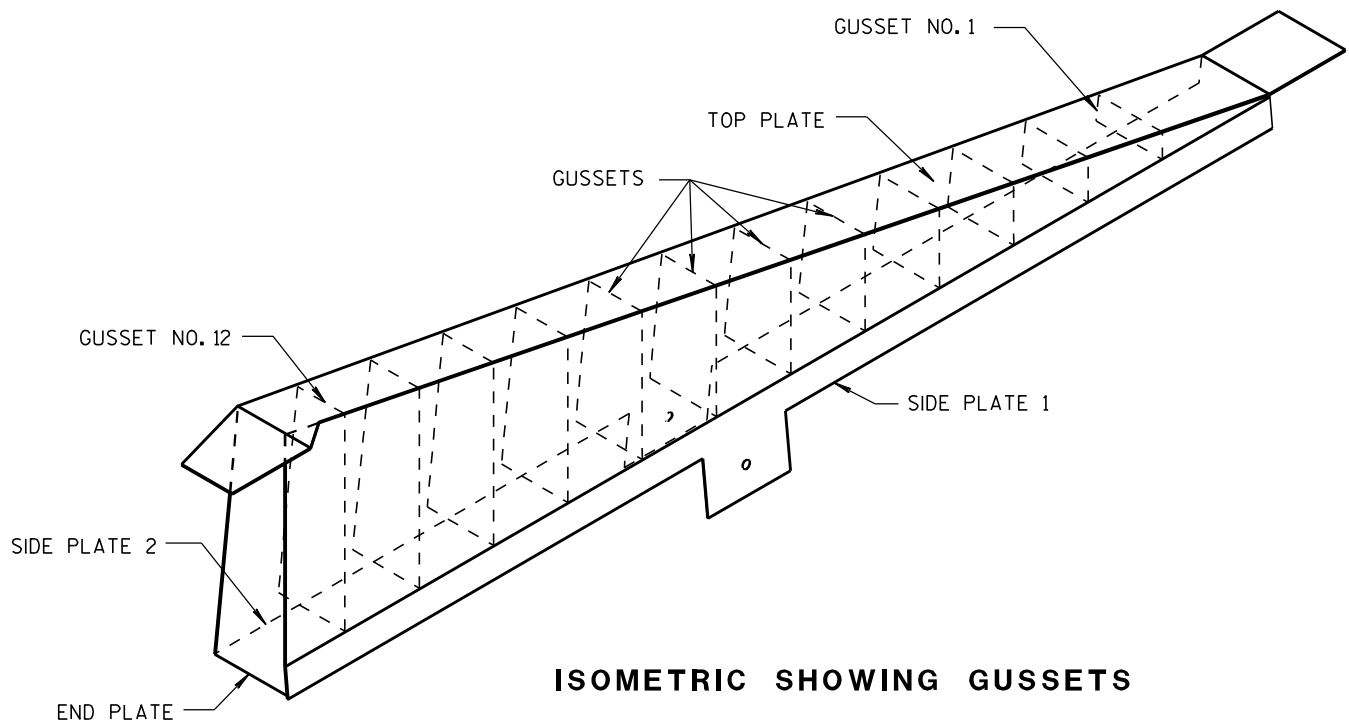
**SECTION C-C****NOTES**

1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

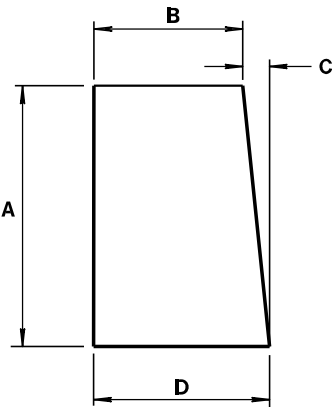
**CAP DETAILS FOR TEMPORARY CONCRETE  
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



1/8" STEEL PLATE

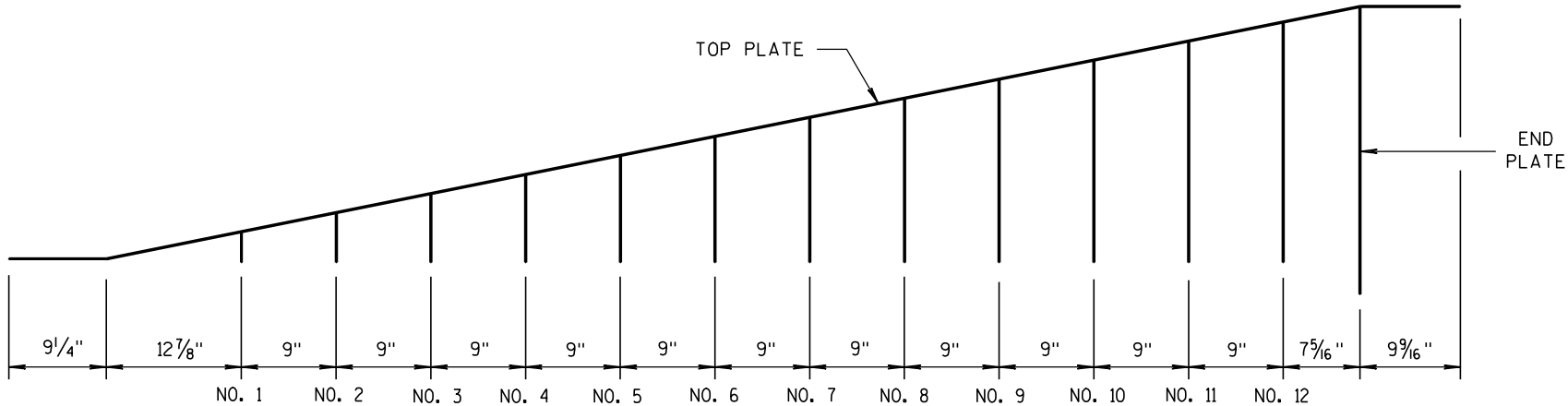


ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 11/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8"	11/16 "	8 1/16 "
4	8 5/16 "	7 3/16 "	7/8"	8 1/16 "
5	10 1/8 "	7"	1 1/16 "	8 1/16 "
6	11 5/16 "	6 13/16 "	1 1/4"	8 1/16 "
7	13 3/4"	6 5/8"	1 7/16 "	8 1/16 "
8	15 9/16 "	6 7/16 "	1 9/16 "	8 1/16 "
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16 "
10	19 3/16 "	6 1/16 "	1 15/16 "	8 1/16 "
11	21"	5 7/8"	2 3/16 "	8 1/16 "
12	22 13/16 "	5 11/16 "	2 5/16 "	8 1/16 "

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

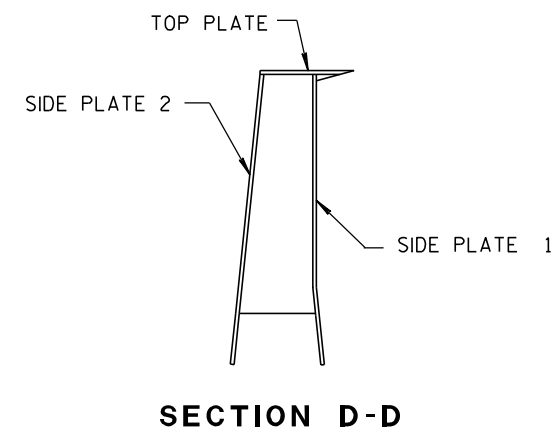
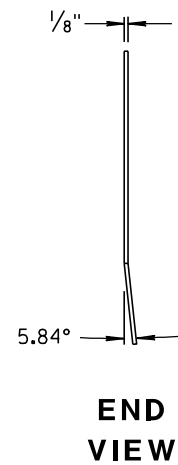
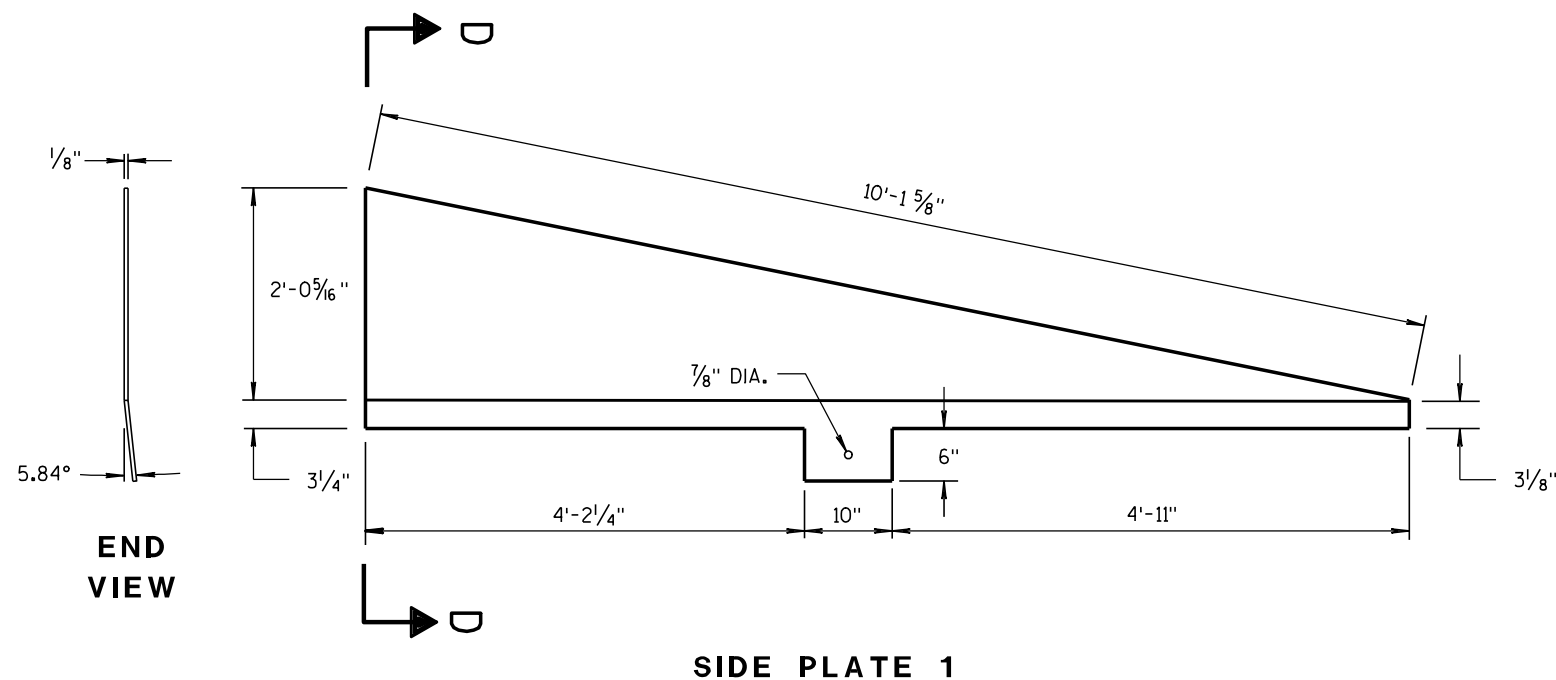
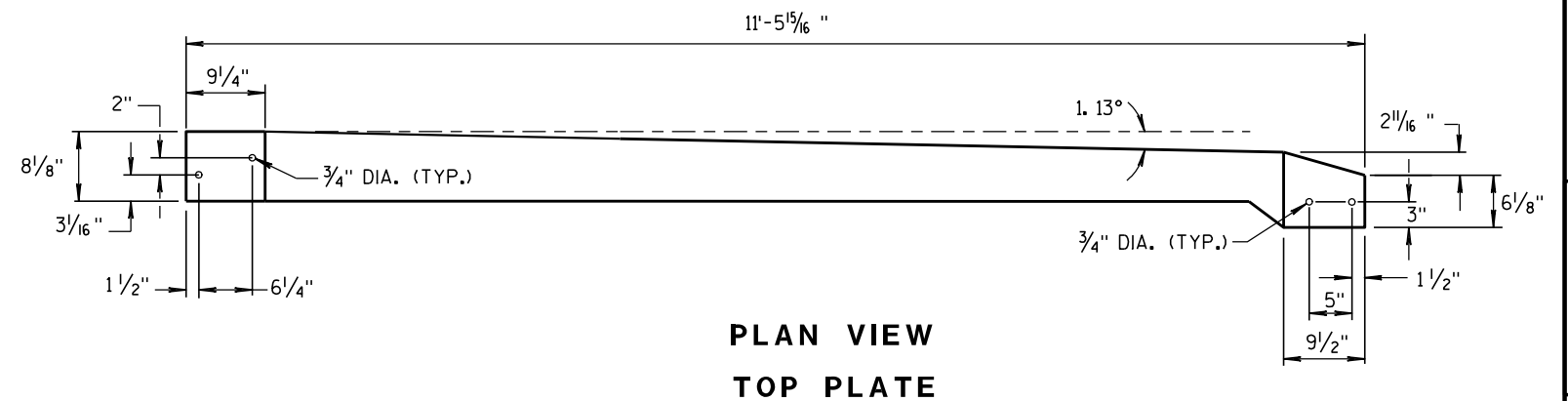
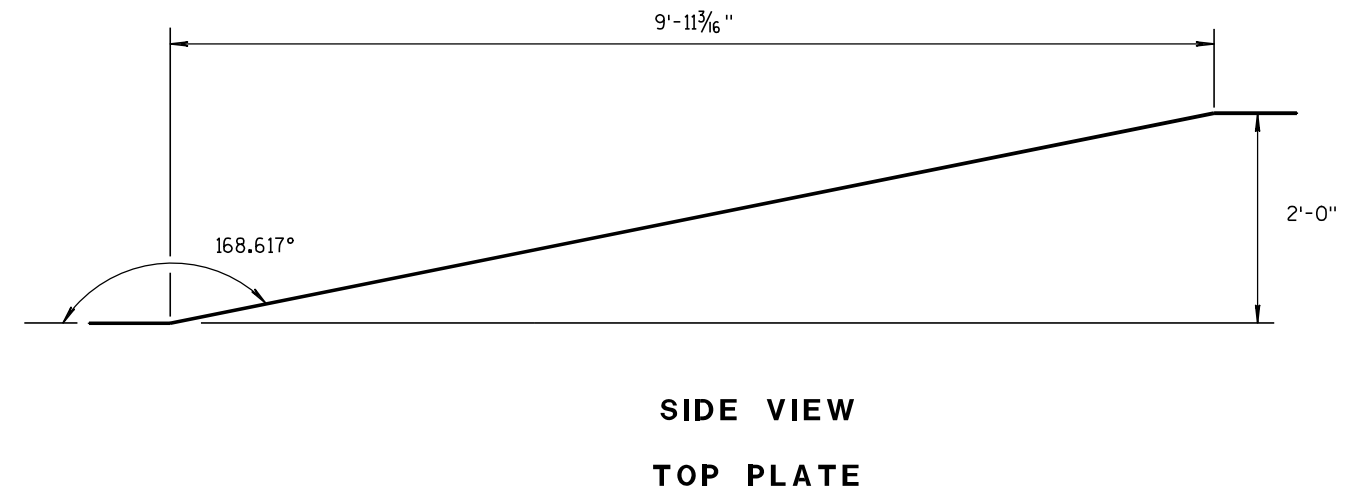
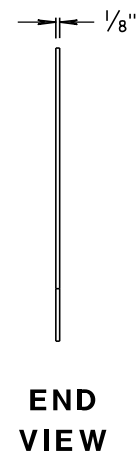
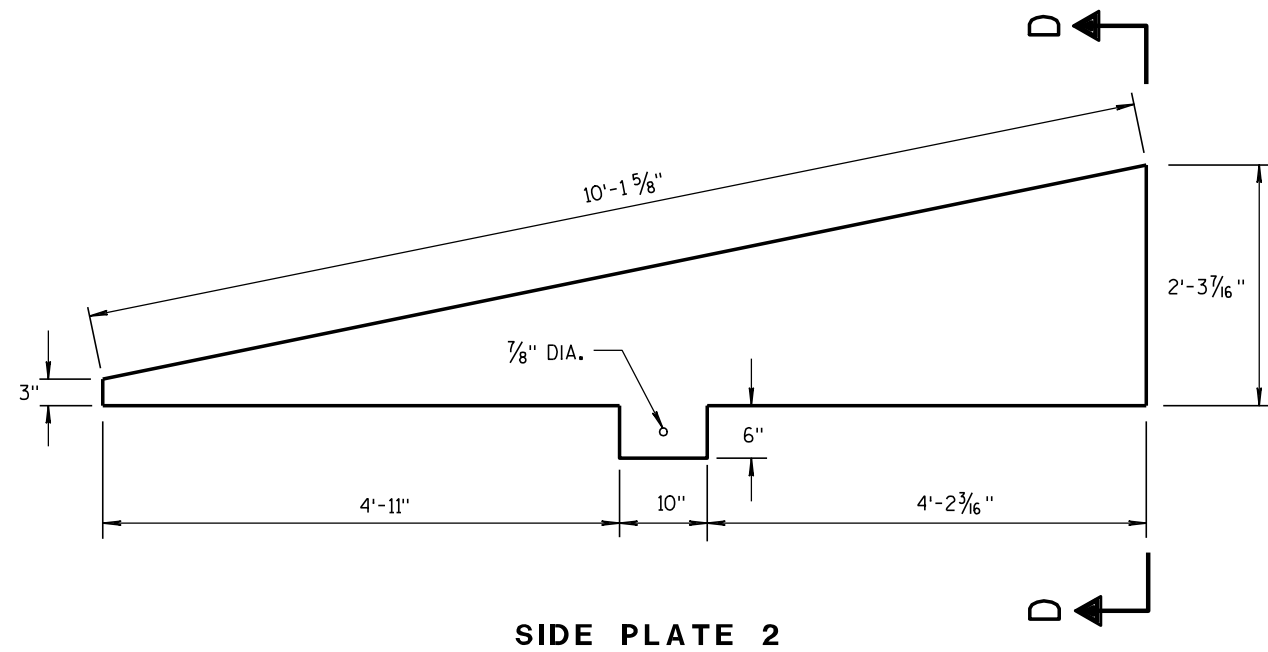
GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.



CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION



**CAP DETAILS FOR TEMPORARY CONCRETE  
BARRIER TO 56" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER  
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

8/31/2012

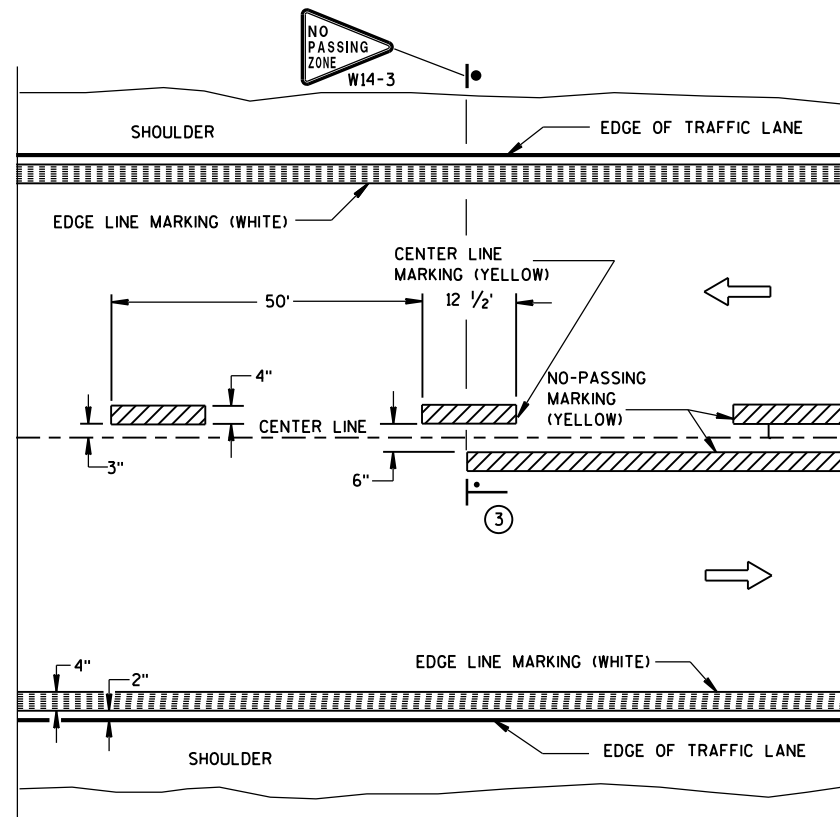
DATE

FHWA

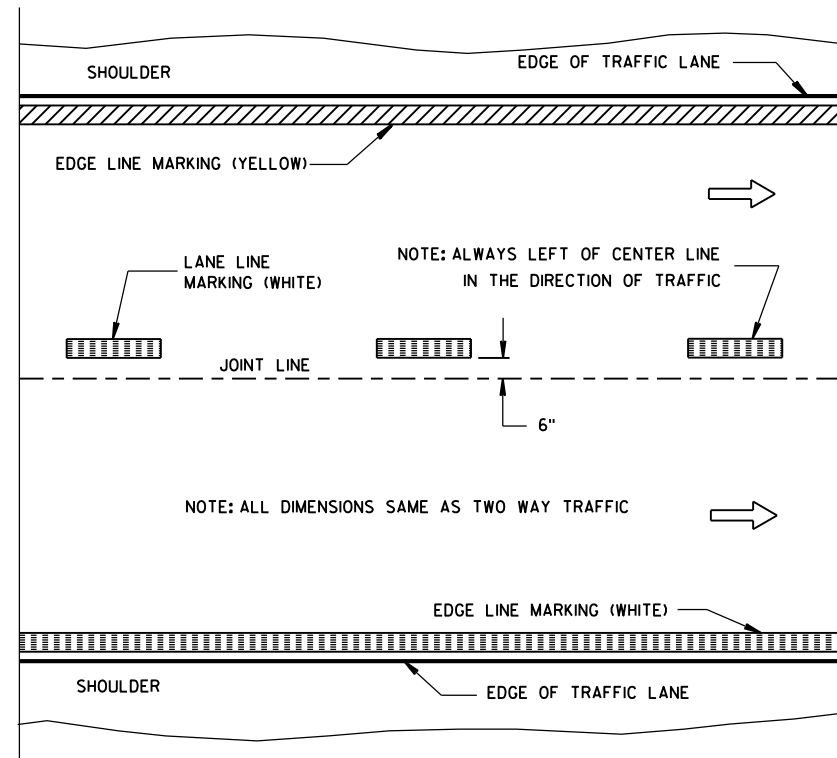
/S/ Jerry H. Zogg

ROADWAY STANDARD DEVELOPMENT

ENGINEER

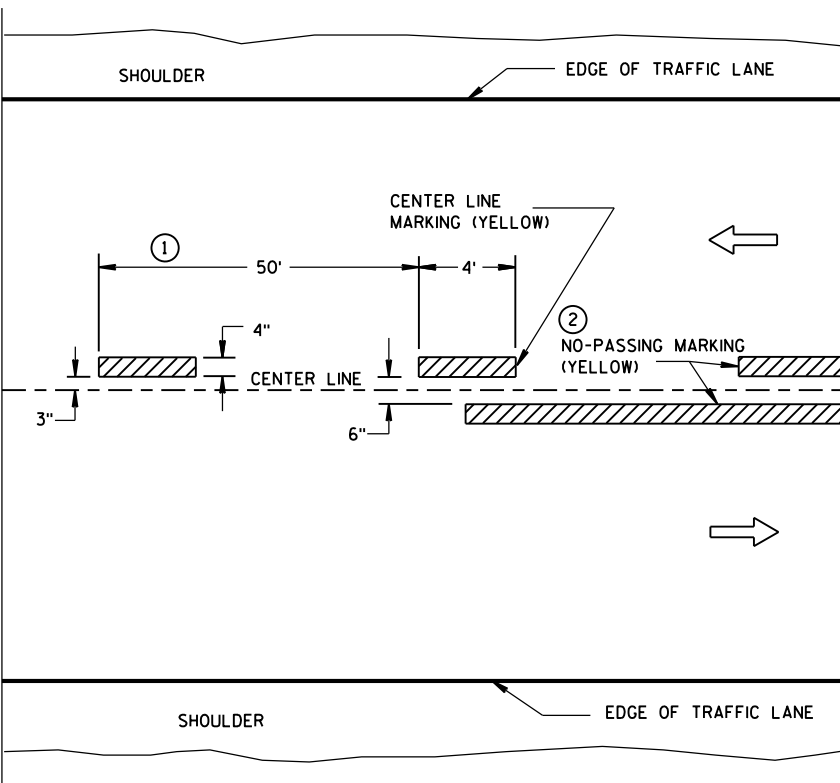


TWO WAY TRAFFIC

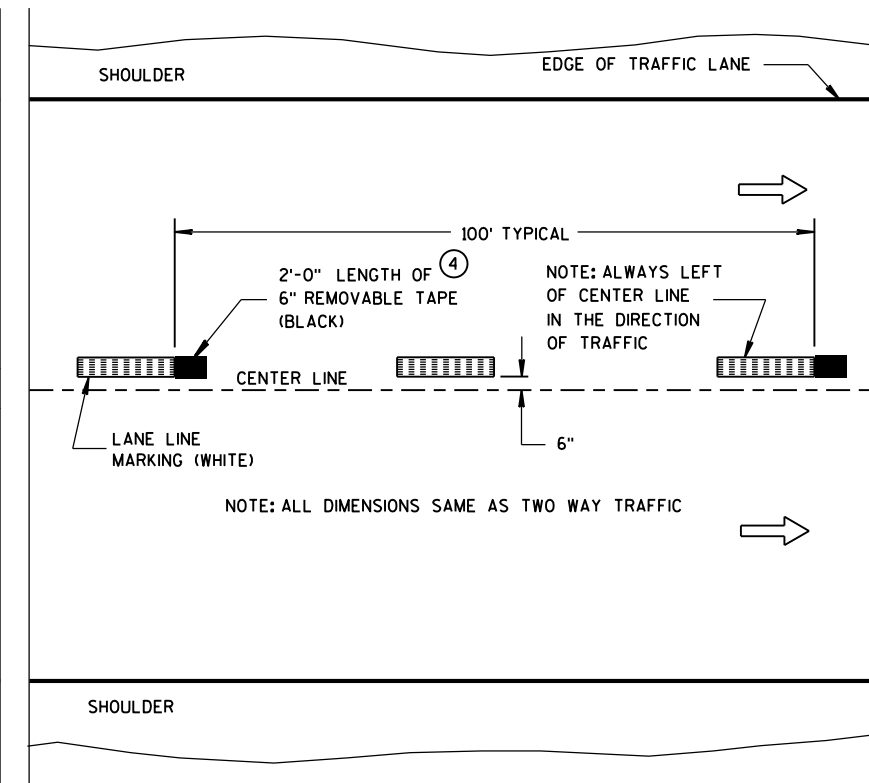


ONE WAY TRAFFIC

## PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

**TEMPORARY (INTERMEDIATE) PAVEMENT MARKING**  
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

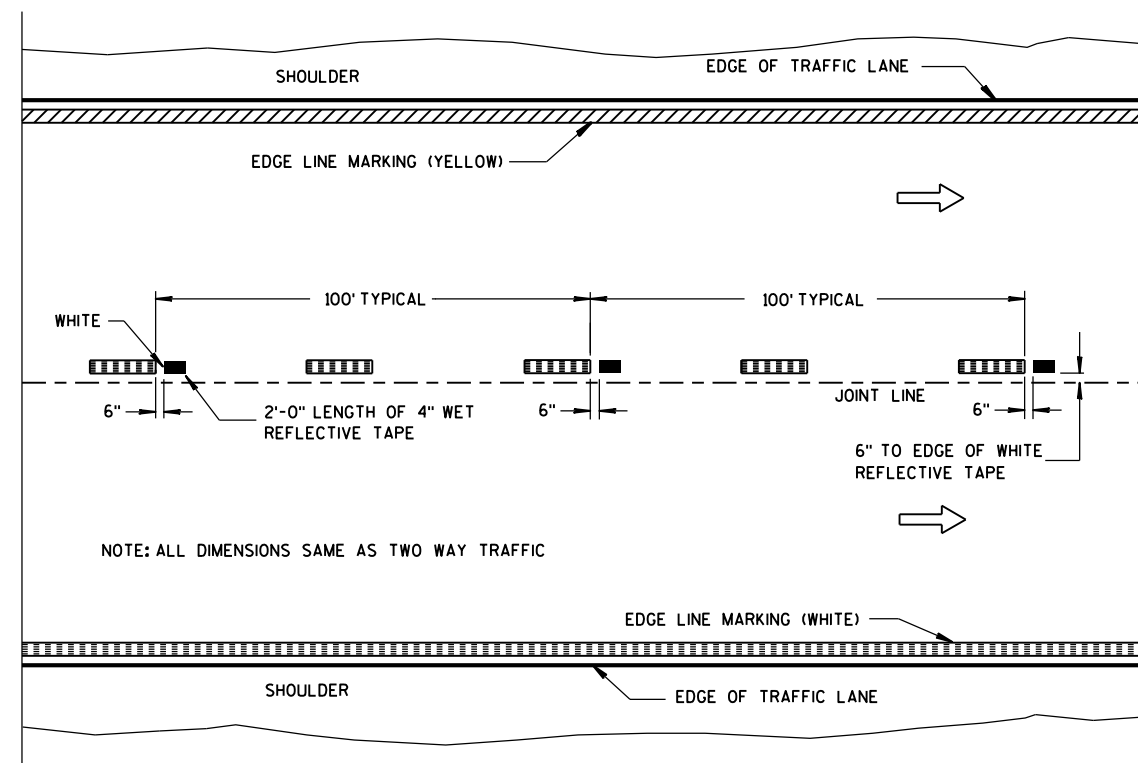
## GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

## NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



**WET REFLECTIVE TAPE SUPPLEMENT TO  
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE**

## LEGEND

- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING  
(MAINLINE)


STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
5-13-2013  
DATE  
FHWA


/S/ Travis Feltes  
STATE TRAFFIC ENGINEER

TWO-LANE ROADWAY


**SYMBOLS**



WORK AREA



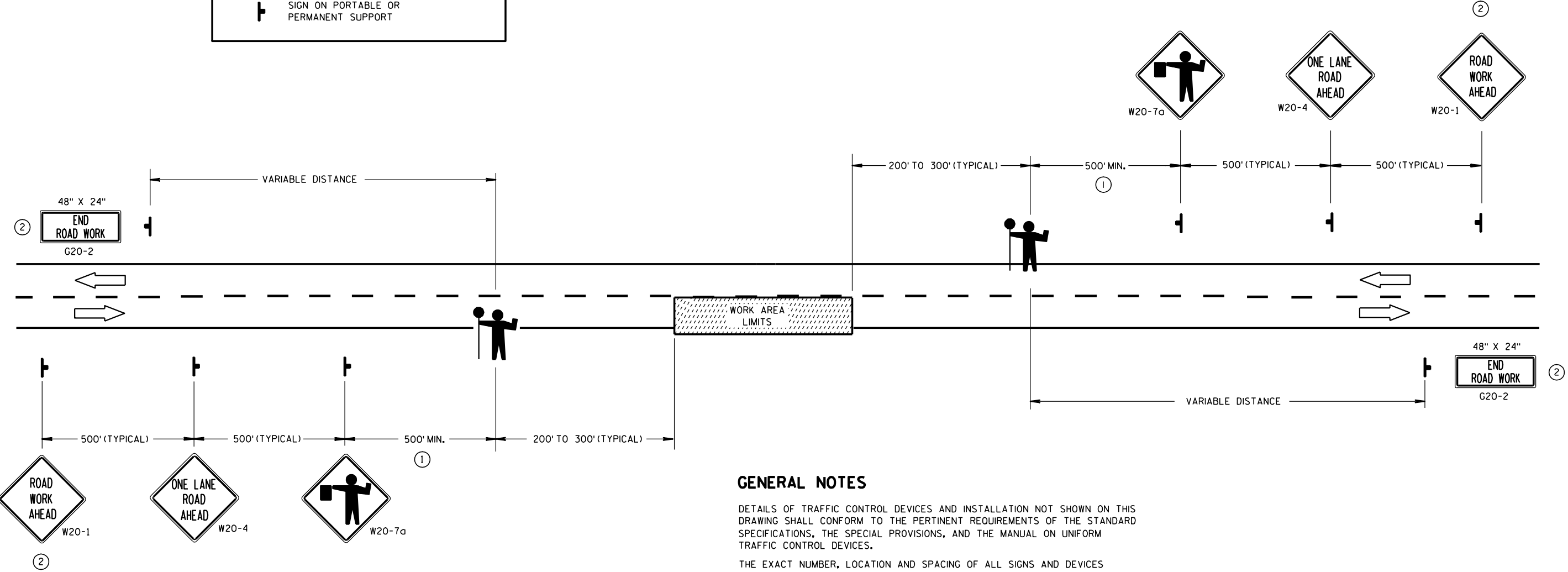
FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF



SIGN ON PORTABLE OR PERMANENT SUPPORT



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, THE "FLAGGER AHEAD", THE "ROAD WORK AHEAD" AND THE ONE LANE ROAD AHEAD" SIGNS SHALL BE COVERED OR REMOVED AND THE HIGHWAY RESTORED TO NORMAL OPERATION.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

- ① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

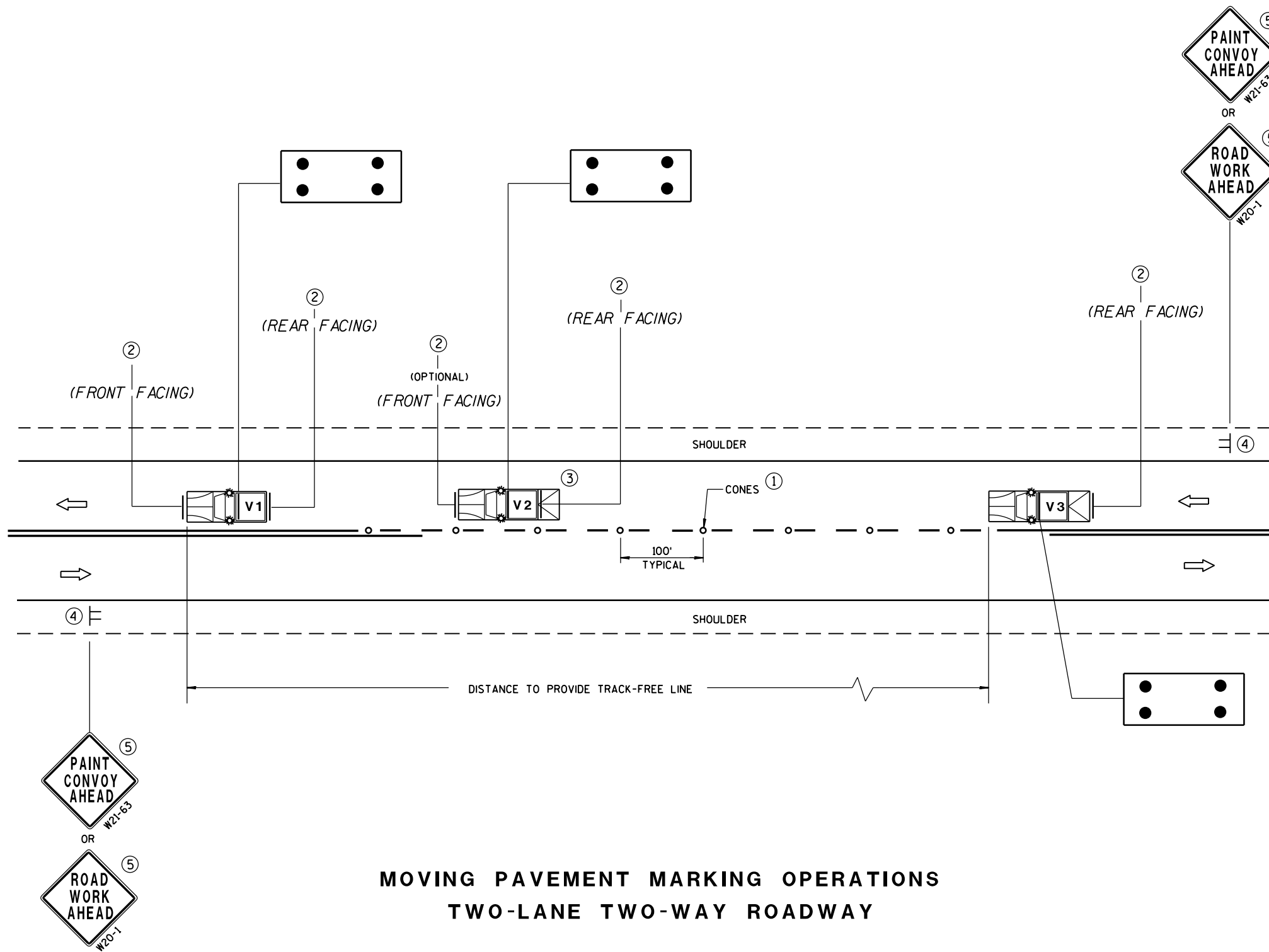
**TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)**

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
9/5/06  
DATE

/S/ Thomas N. Notbohm  
STATE TRAFFIC ENGINEER OF DESIGN

FHWA



MOVING PAVEMENT MARKING OPERATIONS  
TWO-LANE TWO-WAY ROADWAY

## GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

IF SPEED LIMIT IS 40 MPH OR LESS STATIONARY SIGNS MAY BE OMITTED IF CONES ARE USED.

ALTERNATE SIGN MESSAGES, SUCH AS "PAINT CREW AHEAD" OR "ROAD PAINTING AHEAD" MAY BE USED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.

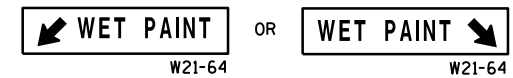
THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.

THIS DRAWING SHALL BE USED FOR CENTERLINE OR EDGELINE MARKING.

WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR TURN THE STATIONARY WARNING SIGNS AWAY FROM TRAFFIC.

① CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.

② USE STANDARD SIGN W21-64 WITH APPROPRIATE ARROW.



③ OPTIONAL TRUCK-MOUNTED ATTENUATOR.

④ SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES.

⑤ IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1 OR W21-63 ARE NOT REQUIRED.

## LEGEND

**V1** LEAD VEHICLE

**V2** SHADOW VEHICLE

**V3** TRAIL VEHICLE WITH TMA

**TMA** TRUCK-MOUNTED ATTENUATOR

 SIGN ON TEMPORARY SUPPORT

 DIRECTION OF TRAFFIC

 CONES

 FLASHING ARROW PANEL (CAUTION)

MOVING PAVEMENT MARKING  
OPERATION  
TWO-LANE TWO-WAY ROADWAY

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED

5/3/2013  
DATE

/S/ Travis Feltes  
STATE TRAFFIC ENGINEER

FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

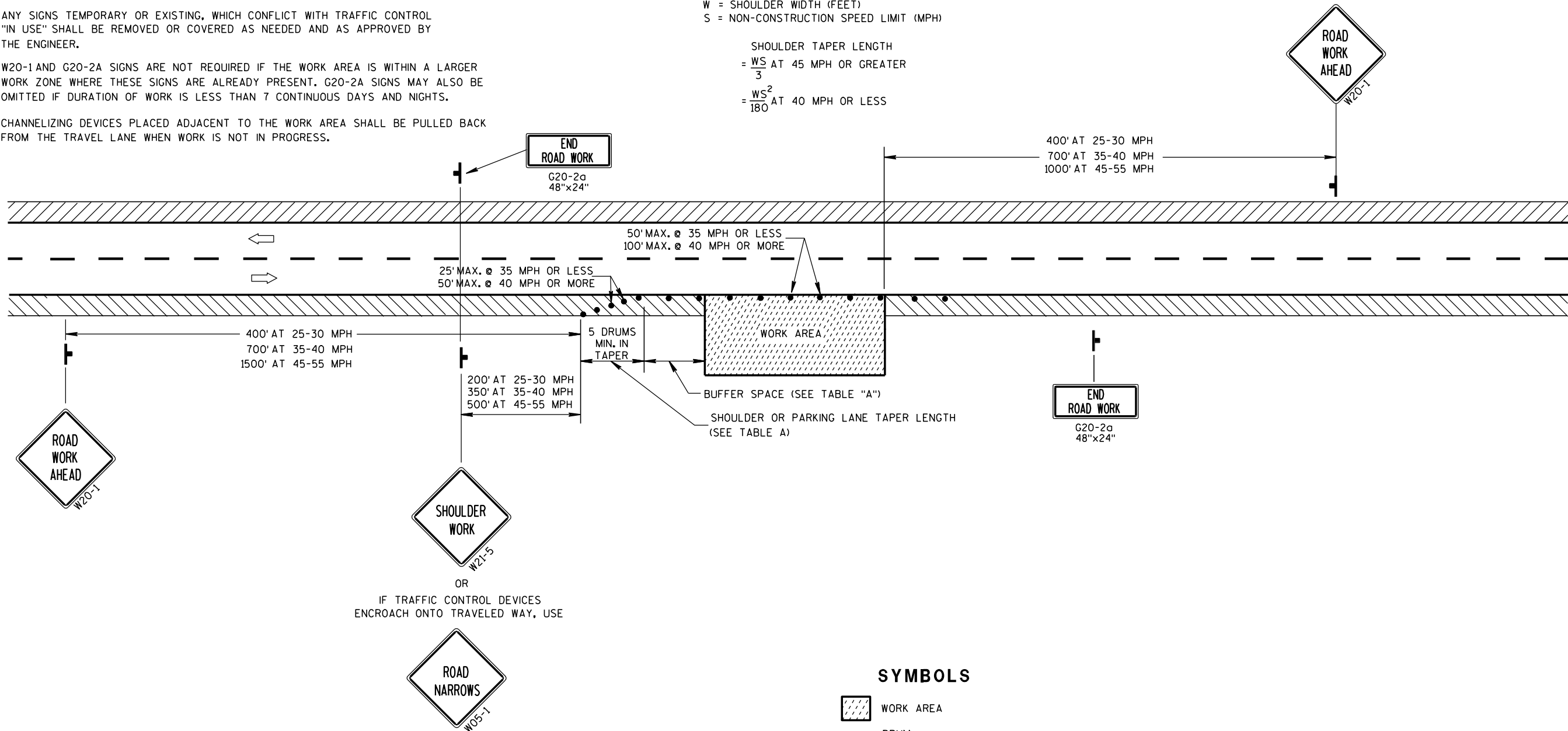
CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

TABLE A

SHOULDER TAPER LENGTH (FEET)					BUFFER SPACE (FEET)
S \ W	4	6	8	10	
30	20	30	40	50	85
35	30	45	55	70	120
40	40	55	75	90	170
45	60	90	120	150	220
50	70	100	135	170	280
55	75	110	150	185	335

W = SHOULDER WIDTH (FEET)  
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

SHOULDER TAPER LENGTH  
=  $\frac{WS}{3}$  AT 45 MPH OR GREATER  
=  $\frac{WS^2}{180}$  AT 40 MPH OR LESS



SYMBOLS

- WORK AREA
- DRUM
- POST MOUNTED SIGN
- DIRECTION OF TRAFFIC FLOW

TRAFFIC CONTROL,  
WORK ON SHOULDER OR  
PARKING LANE,  
UNDIVIDED ROADWAY

STATE OF WISCONSIN  
DEPARTMENT OF TRANSPORTATION

APPROVED  
5/23/00 /S/ Chester J. Spang  
DATE CHIEF SIGNS AND MARKING ENGINEER  
FHWA

## 6

- S.D.D. 15 D 33-2**

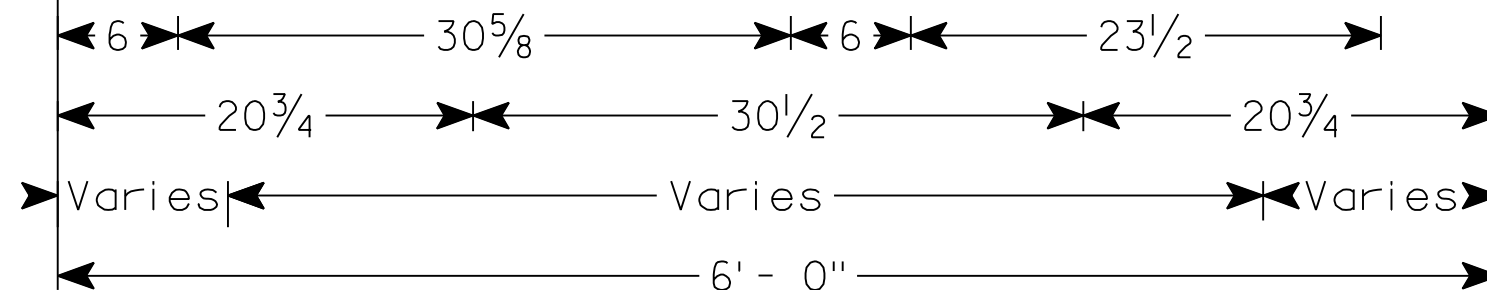
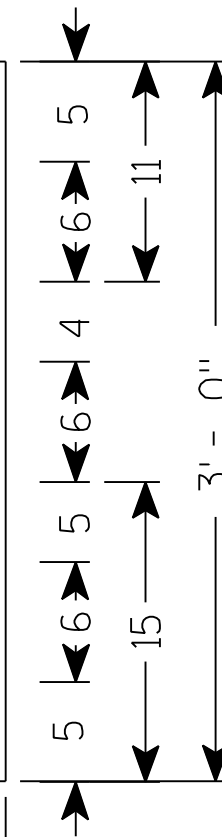


**S.D.D. 15 D 33-2**

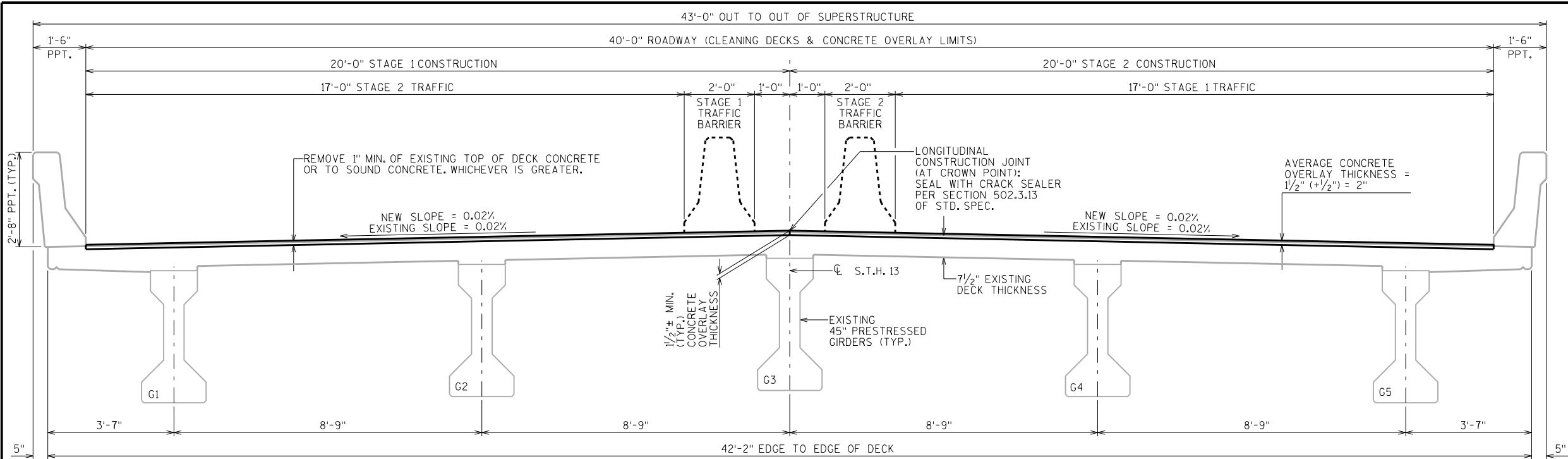
\*\* USE 300' SPACING IF PRE-CONSTRUCTION REGULATORY SPEED LIMIT IS 35 MPH OR LESS.



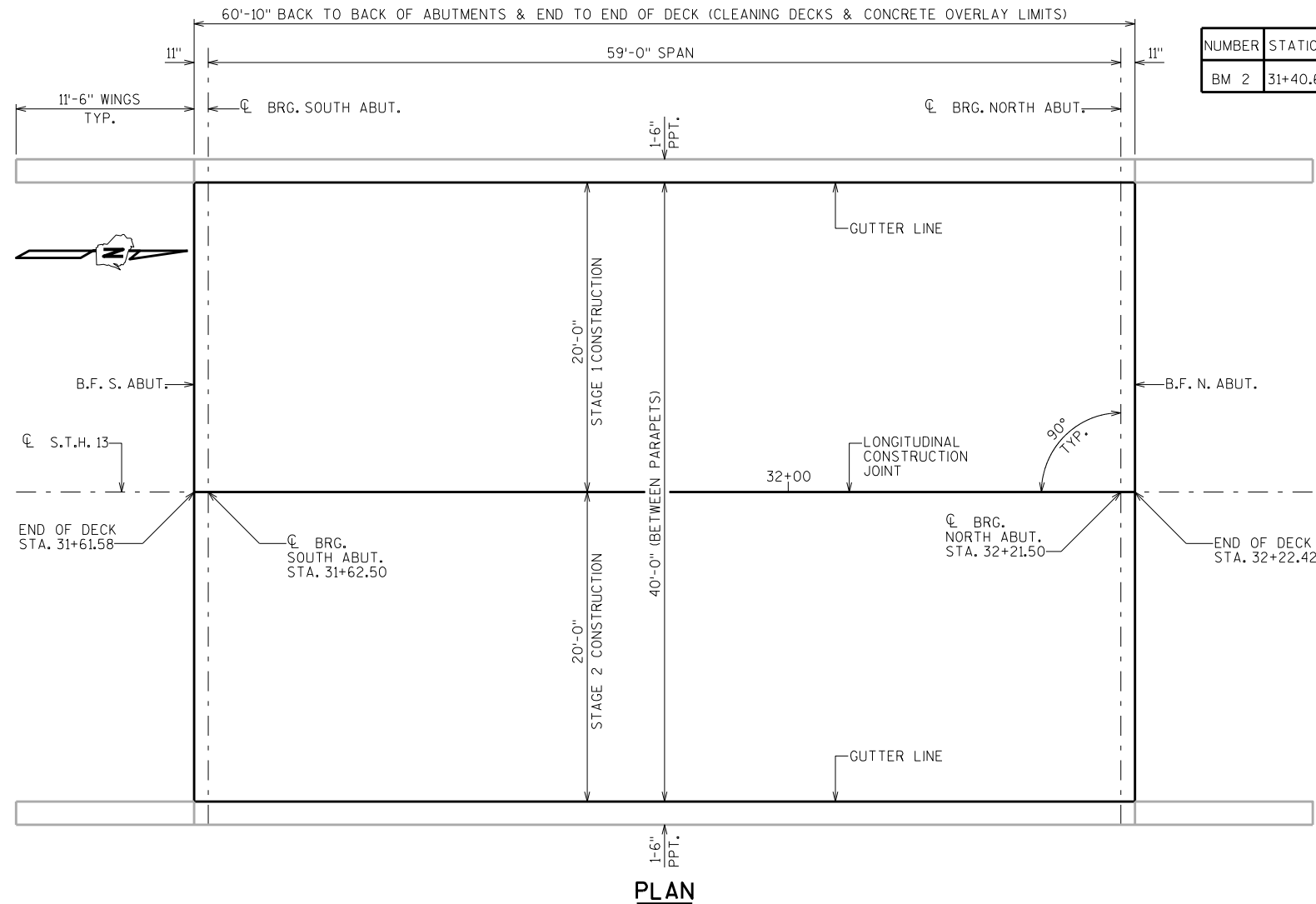
BRIDGE WORK  
BEGINS  
XX XX XXXX



1" Border  
3/4" Margin  
2 1/4" Radius



CROSS SECTION THRU ROADWAY LOOKING NORTH



PLAN

BENCH MARK

NUMBER	STATION	OFFSET	DESCRIPTION	ELEVATION
BM 2	31+40.60	50' LEFT	60D ON 1ST POWER POLE, SOUTH OF BRIDGE ON WEST SIDE OF S.T.H. 13	982.17

DESIGN DATA

LIVE LOAD:  
INVENTORY RATING: HS-23  
OPERATIONAL RATING: HS-30  
MAXIMUM STANDARD PERMIT VEHICLE LOAD: 240 KIPS  
ULTIMATE DESIGN STRESSES:  
CONCRETE MASONRY OVERLAY DECKS:  $f'_c = 4,000$  P.S.I.

TOTAL ESTIMATED QUANTITIES

BID ITEM NUMBERS	BID ITEMS	UNIT	TOTALS
502.3200	PROTECTIVE SURFACE TREATMENT	SY	340
509.0301	PREPARATION DECKS TYPE 1	SY	25
509.0302	PREPARATION DECKS TYPE 2	SY	12
509.0500	CLEANING DECKS	SY	270
509.1500	CONCRETE SURFACE REPAIR	SF	5
509.2000	FULL-DEPTH DECK REPAIR	SY	1
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	18
509.9050.S	CLEANING PARAPETS	LF	168

## BID ITEM ALSO INCLUDES CONCRETE FOR PREPARATION DECKS TYPE 1, PREPARATION DECKS TYPE 2 & FULL-DEPTH DECK REPAIR.

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.  
DIMENSIONS SHOWN ARE BASED ON THE EXISTING ORIGINAL STRUCTURE PLANS.  
A MINIMUM OF 1-INCH OF CONCRETE SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "CLEANING DECKS".  
CONTACT THE BUREAU OF STRUCTURES BEFORE PLACEMENT OF OVERLAY IF THE AVERAGE THICKNESS OF THE NEW OVERLAY WILL EXCEED THE AVERAGE OVERLAY SHOWN ON THE PLANS BY MORE THAN 1/2".  
ANY EXCAVATION NECESSARY TO COMPLETE THE OVERLAY AT THE ABUTMENTS IS TO BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".  
PREPARATION DECKS TYPE 1 & 2, FULL-DEPTH DECK REPAIR, AND CONCRETE SURFACE REPAIR AREAS SHALL BE DETERMINED BY THE FIELD ENGINEER.  
PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE ENTIRE TOP SURFACE OF THE NEW CONCRETE OVERLAY, THE ENTIRE FRONT FACES AND TOPS OF BOTH EXISTING WING & DECK PARAPETS.  
THE ENTIRE EXISTING DECK AND WING PARAPETS SHALL BE CLEANED BEFORE THE PROTECTIVE SURFACE TREATMENT IS APPLIED. WORK SHALL BE UNDER THE BID ITEM "CLEANING PARAPETS".

STRUCTURES DESIGN CONTACTS:  
MAY LIU (608) 266-5163  
DAVID KIEKBUSCH (608) 266-5084

NO.	DATE	REVISION	BY
ACCEPTED <i>William C. Dreher</i> 11/1/12 CHIEF STRUCTURES DESIGN ENGINEER DATE			
STRUCTURE B-71-58			
S.T.H. 13 OVER TEN MILE CREEK			
COUNTY	WOOD	TOWN	SARATOGA
DESIGN SPEC.	REHABILITATION	N/A	
DESIGNED BY	MWL	DESIGN CKD.	AMB
DRAWN BY	JPH	PLANS CKD.	DDS
CONCRETE OVERLAY			SHEET 1 OF 1

## Notes



## *Wisconsin Department of Transportation*

Dedicated people creating transportation solutions  
through innovation and exceptional service.

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