

WIS DEC 2013

PROJECT ID: 1166-06-63

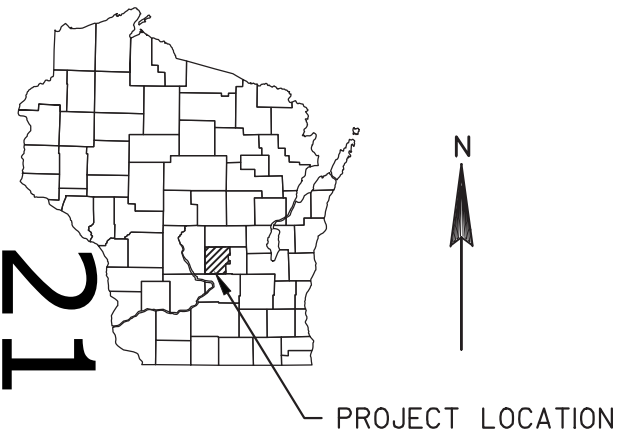
WITH: N/A

COUNTY: MARQUETTE

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile (Includes Erosion Control)
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 154



DESIGN DESIGNATION

A.A.D.T. 2014	=	16,100
A.A.D.T. 2034	=	19,900
D.H.V.	=	2129
D.D.	=	58/42
T.	=	9.7%
DESIGN SPEED	=	70 MPH
ESALS	=	13,891,900

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

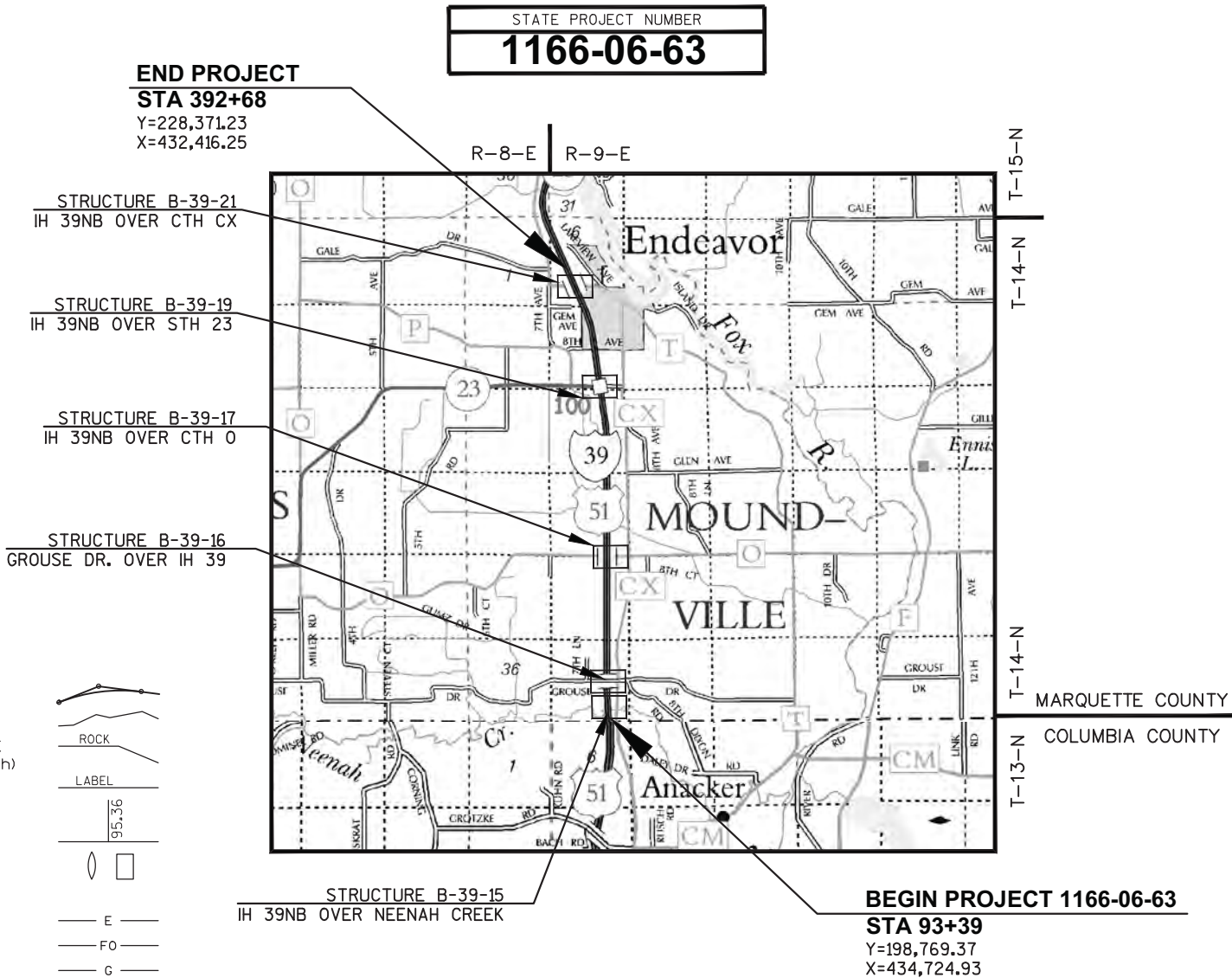
PLAN OF PROPOSED IMPROVEMENT

PORTAGE-PACKWAUKEE

B-39-15,16,17,19,21

IH-39

MARQUETTE COUNTY



STATE PROJECT NUMBER

1166-06-63

LAYOUT

SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.00 MI.
(NORTH BOUND LANES ONLY)

-COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY
COORDINATE SYSTEM (WCCS), MARQUETTE COUNTY, NAD 1983 (2007).

ELEVATIONS ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN
VERTICAL DATUM OF 1988, NAVD 88 (2007).

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
1166-06-63		

ORIGINAL PLAN PREPARED BY

BECHER HOPPE

330 Fourth Street • PO Box 8000
Wausau, WI • 54402-8000
715.845.8000 • Fax 715.845.8008
becherhoppe.com



July 16, 2013

(Date) (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	BECHER-HOPPE ASSOCIATES, INC.
Designer	BECHER-HOPPE ASSOCIATES, INC.
Project Manager	DAN HOLLOWAY, PE
Regional Examiner	CHERYL SIMON, PE
Regional Supervisor	MIKE KRETSCHMER, PE

APPROVED FOR THE DEPARTMENT

DATE: 7/16/2013 (Signature)

E

GENERAL NOTES

PURSUANT TO CHAPTER 59 OF THE WISCONSIN STATUTES. THE CONTRACTOR SHALL CAREFULLY MAKE A SEARCH FOR EVIDENCE OF A LANDMARK IN ALL AREAS WHERE SUCH A LANDMARK MAY EXIST.

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER

CURVE DATA SHOWN ON PLANS IS BASED ON AS-BUILTS.

DISTURBED AREAS WITHIN THE RIGHT OF WAY ARE TO BE FERTILIZED, SEEDED OR TEMPORARY SEEDED AS DIRECTED BY THE ENGINEER.

THERE ARE UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN ON THE PLANS. THE CONTRACTOR SHALL COORDINATE HIS CONSTRUCTION ACTIVITIES WITH A CALL TO DIGGERS HOTLINE AND/OR A DIRECT CALL TO THE UTILITIES THAT HAVE FACILITIES IN THE AREA. NOT ALL UTILITIES ARE MEMBERS OF DIGGERS HOTLINE.

CROSS SECTIONS SHOWN INCLUDE THE THICKNESS OF TOPSOIL WHERE REQUIRED.

PAVING OPERATION SHALL BE CONSISTENT WITH THE PLAN TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING LANE.

PLACE THE 3½ INCH HMA PAVEMENT IN TWO LAYERS, THE LOWER LAYER SHALL BE 1.75 INCHES THICK AND THE UPPER LAYER SHALL BE 1.75 INCHES THICK. WHERE TRANSITIONS OCCUR MAINTAIN A 1.75 INCH UPPER LAYER WITH VARIABLE LOWER LAYER. USE A 12.5 mm NOMINAL AGGREGATE SIZE.

PLACE THE 4 INCH GROUSE DRIVE HMA PAVEMENT IN TWO LAYERS, THE LOWER LAYER SHALL BE 2.25 INCHES THICK AND THE UPPER LAYER SHALL BE 1.75 INCHES THICK.

AS-BUILT REFERENCE (YEAR)*

- PROJECT: 1660-01-61 (1999)
- PROJECT: 1166-03-72 (1993)
- PROJECT: 1161-03-75 (1983)
- PROJECT: 1161-03-78 (1983)
- PROJECT: 1166-04-80 (2007)

*APPROVAL YEAR (NOT CONSTRUCTION)

SECTION 2 ORDER

- GENERAL NOTES
- PROJECT OVERVIEW
- TYPICAL SECTIONS
- CONSTRUCTION DETAILS
- TRAFFIC CONTROL

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP- TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE- TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

TOTAL PROJECT AREA = 5.38 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 2.53 ACRES

UTILITIES

ADAMS-COLUMBIA ELECTRIC COOPERATIVE
ELECTRICITY
JON CONGDON
W6290 HWY 33
PO BOX 216
PARDEEVILLE, WI 53954
PHONE: 800-831-8629 EXT 332
MOBILE: 608-547-0429

ENBRIDGE ENERGY
GAS/PETROLEUM
DAN KLEINHANS
4898 YOUNG ROAD
VESPER, WI 54489
PHONE: 219-922-7016
MOBILE: 920-988-7931

SEND ALL ALLIANT CORRESPONDENCE TO:
ALLIANT ENERGY
ELECTRICITY
ATTN: JASON HOGAN
SUITE 1000
4902 N. BILTMORE LANE
MADISON, WI 53718
PHONE: 608-458-4871 DESK
MOBILE: 608-395-7395 CELL
jasonhogan@alliantenergy.com

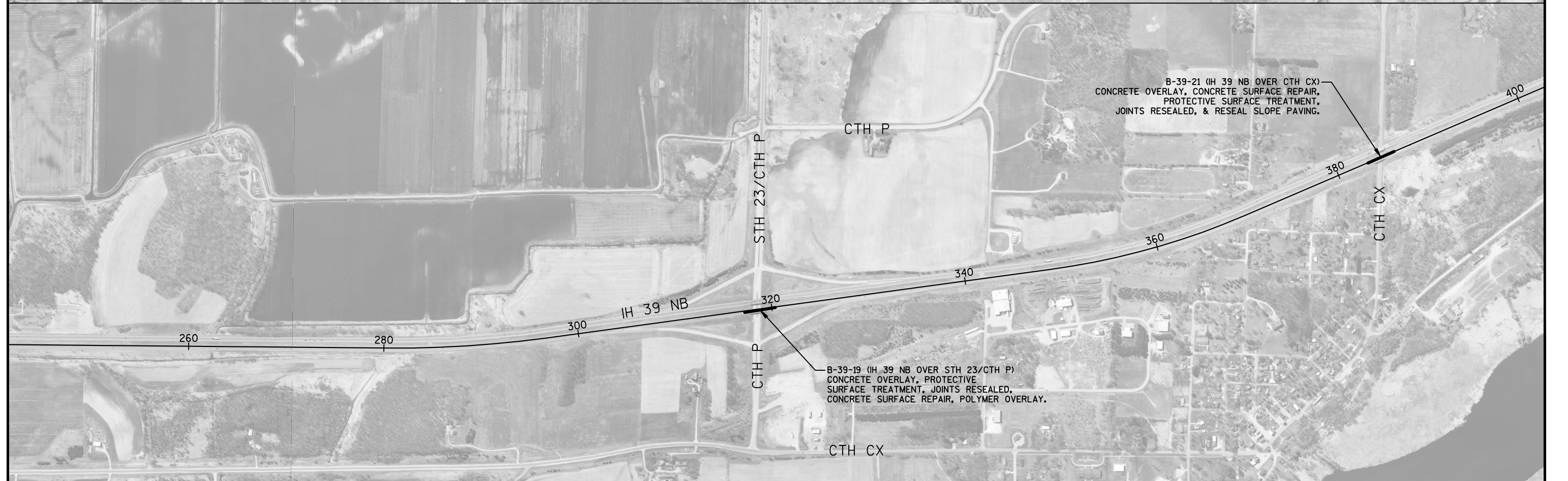
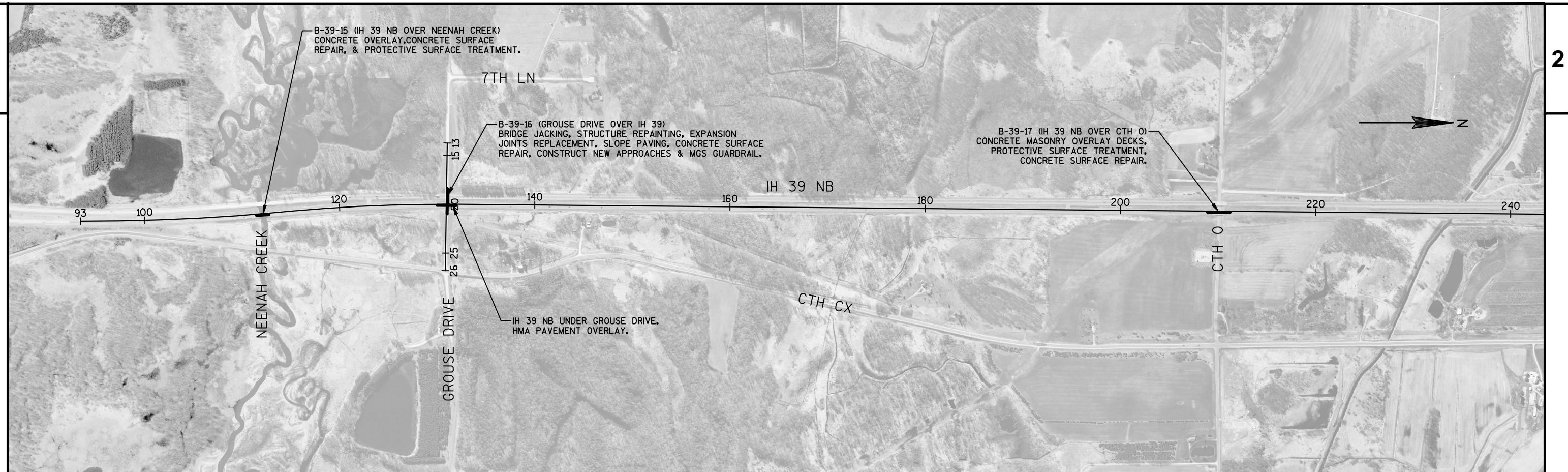
ALLIANT CONSTRUCTION FIELD CONTACT:
ALLIANT ENERGY
ELECTRICITY
MATTHEW JOHNSON
2777 COLUMBIA DRIVE
PORTAGE, WI 53901
PHONE: 608-742-0801
MOBILE: 608-751-7674

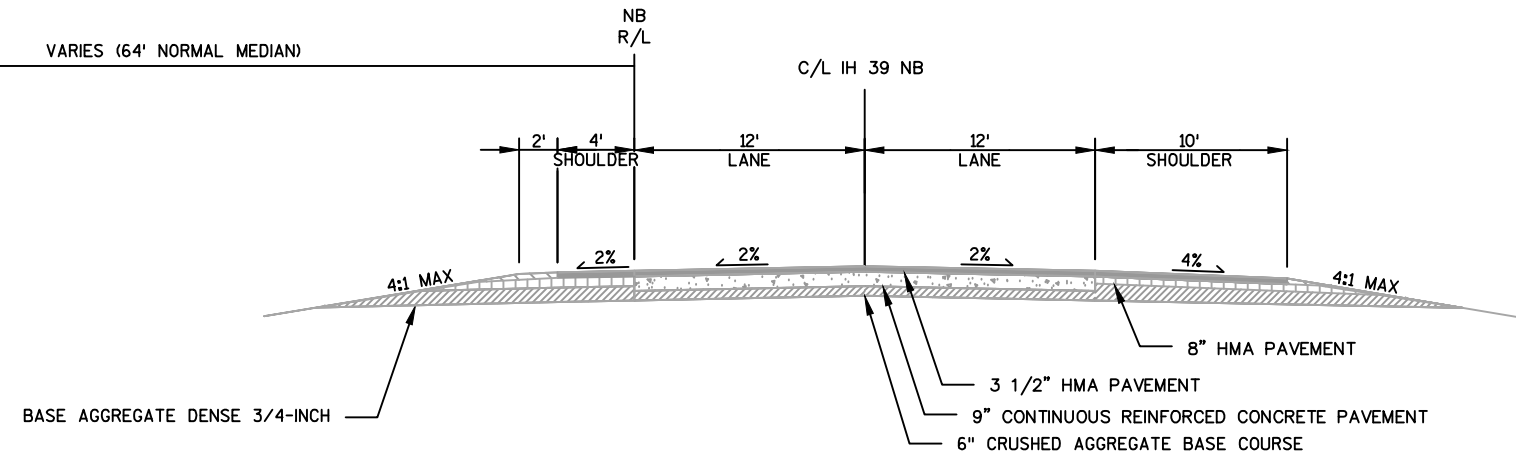
DNR CONTACT

WISCONSIN DEPARTMENT OF NATURAL RESOURCES
BOBBI JO FISCHER
1427 EAST TOWER DRIVE
WAUTOMA, WI 54982
PHONE: (920) 787-4686
bobbi.fischer@wisconsin.gov



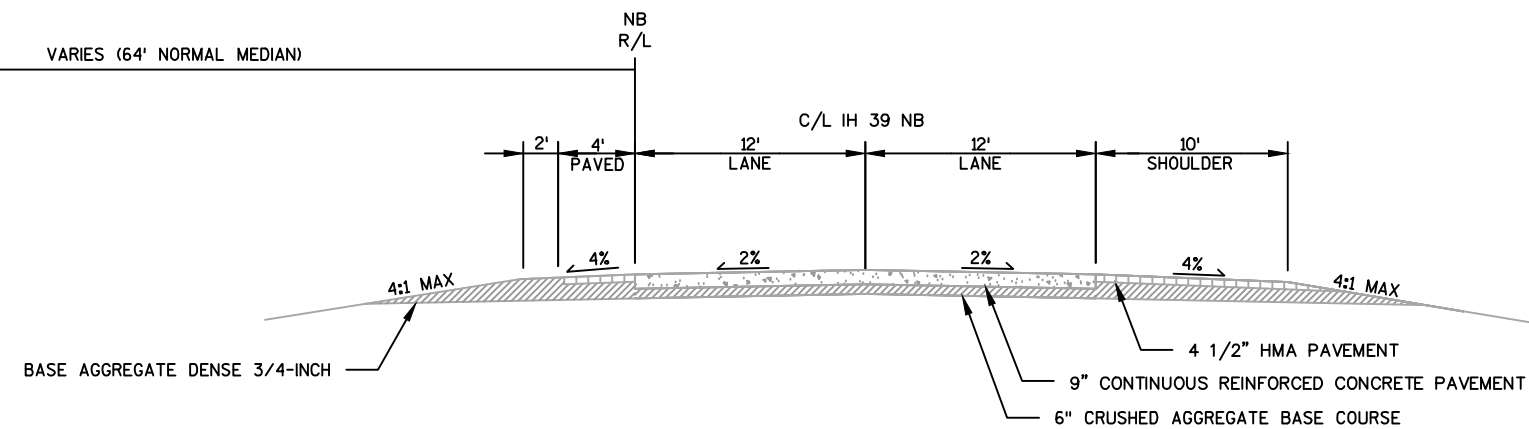
Call 811 3 Work Days Before You Dig
or Toll Free (800) 242-8511
Hearing Impaired TDD (800) 542-2289
www.DiggersHotline.com





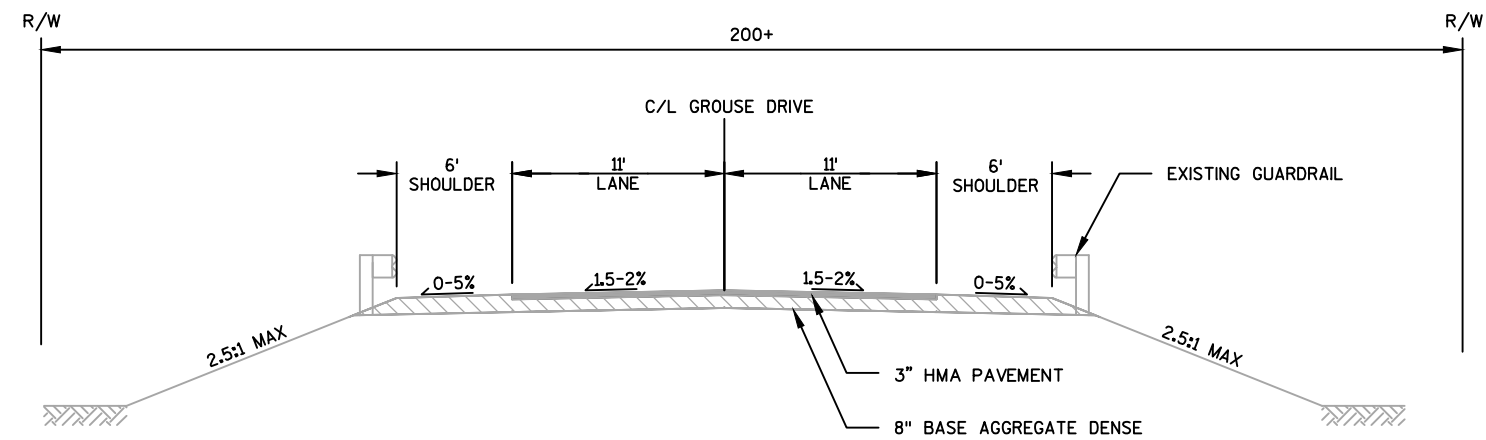
EXISTING TYPICAL SECTION
IH 39 NB

B-39-15: STA 110'NB'+73 - STA 113'NB'+47
B-39-17: STA 208'NB'+54 - STA 211'NB'+70
B-39-19: STA 316'NB'+67 - STA 320'NB'+45
B-39-21: STA 382'NB'+95 - STA 386'NB'+23

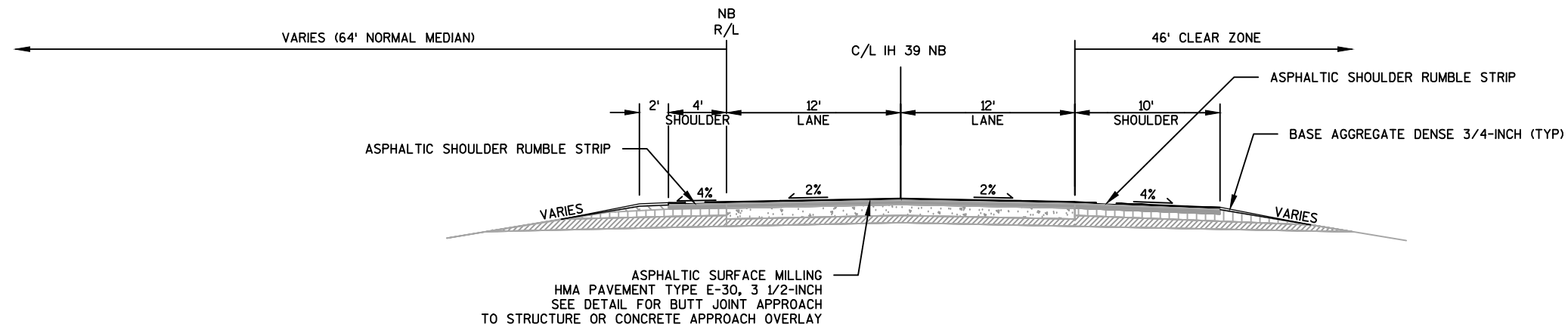


EXISTING TYPICAL SECTION
IH 39 NB

B-39-16: STA 129'NB'+94 - STA 131'NB'+93

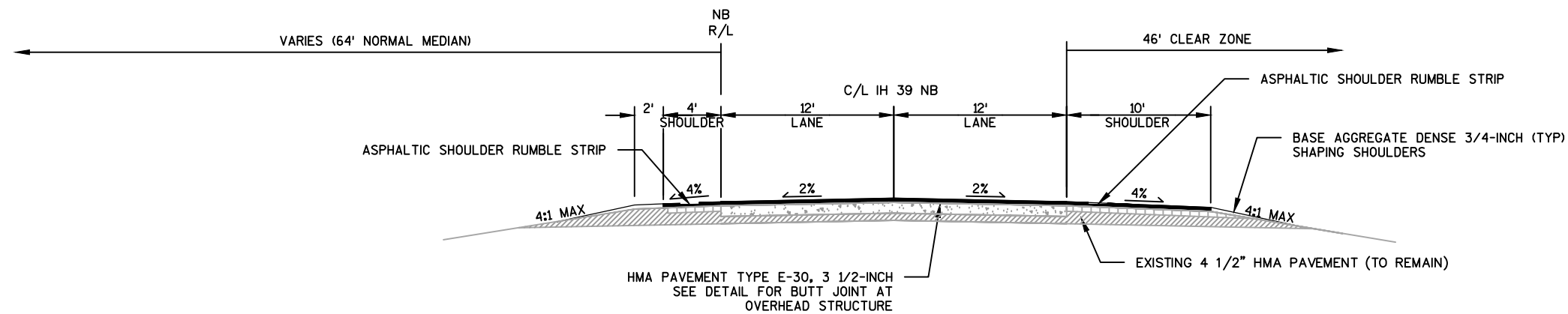


EXISTING TYPICAL SECTION
GROUSE DRIVE
STA 20"G"+83 - STA 26"G"+58



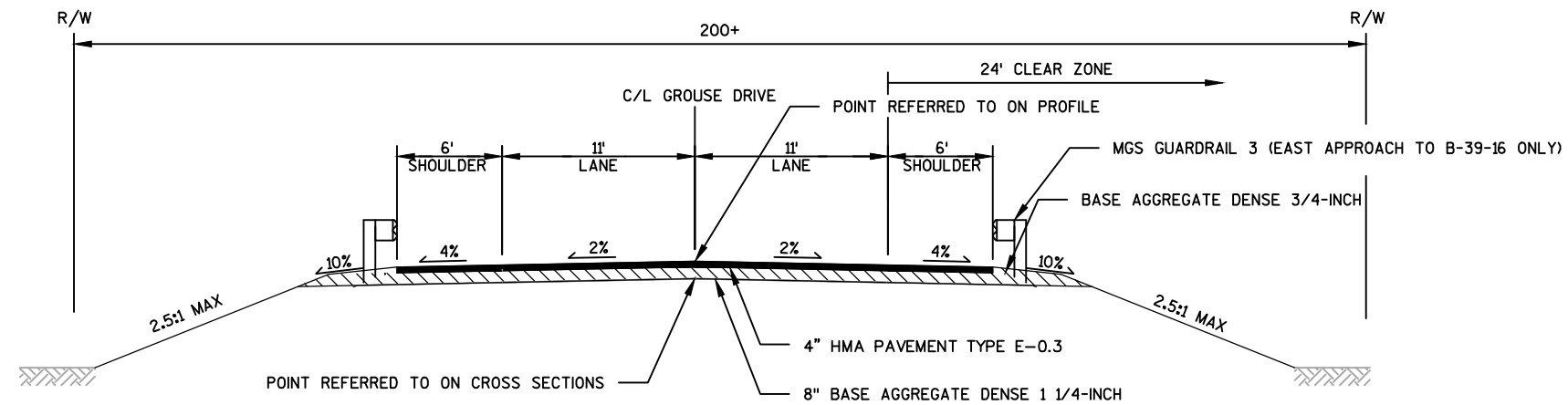
FINISHED TYPICAL SECTION
IH 39 NB

B-39-15: STA 110'NB'+73 - STA 113'NB'+47
B-39-17: STA 208'NB'+54 - STA 211'NB'+70
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B-39-21: STA 382'NB'+95 - STA 386'NB'+23

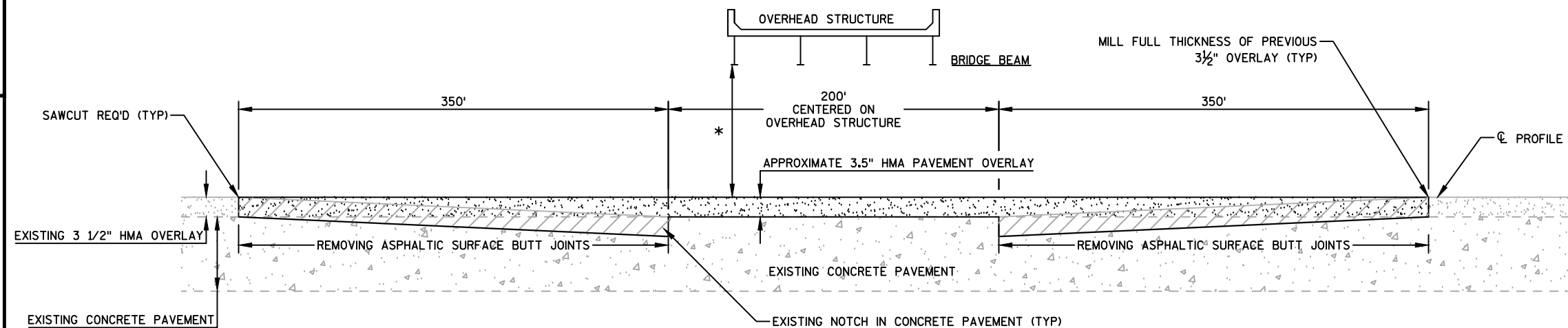


FINISHED TYPICAL SECTION
IH 39 NB

B-39-16: STA 129'NB'+94 - STA 131'NB'+93

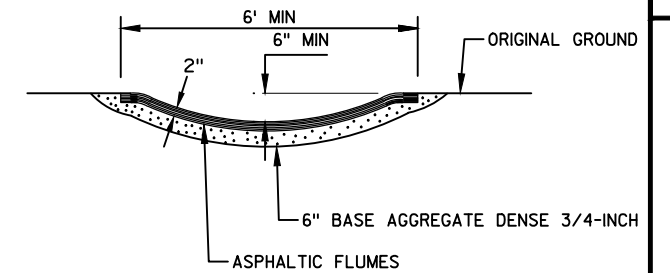


FINISHED TYPICAL SECTION
GROUSE DRIVE
STA 20+83 - STA 26+58

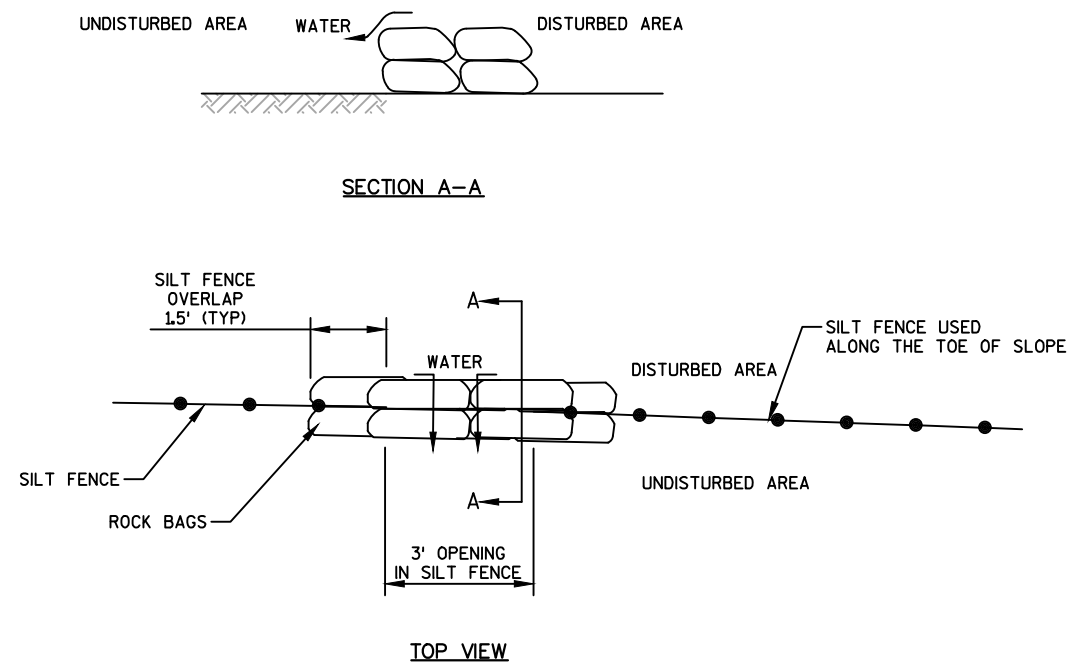


DETAIL FOR BUTT JOINTS AT OVERHEAD STRUCTURE
STRUCTURE B-39-16

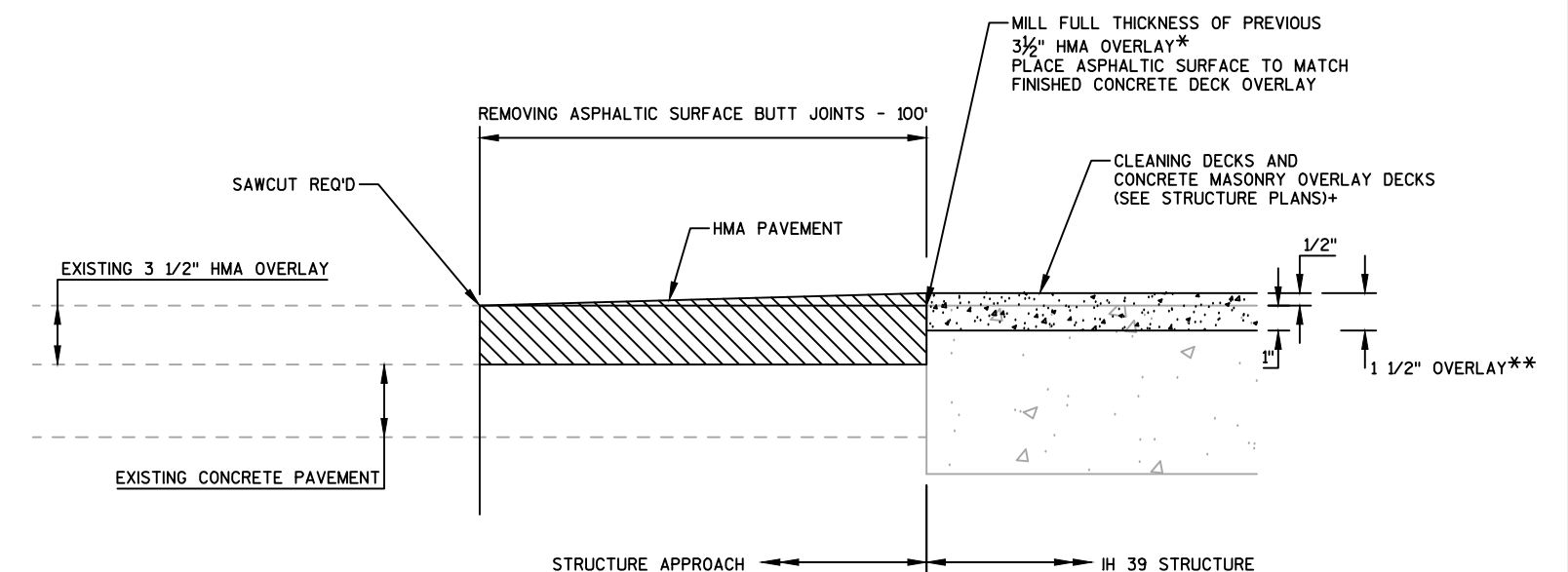
*ADJUST PAVEMENT OVERLAY DEPTH BELOW THE POINT OF CRITICAL VERTICAL CLEARANCE TO MAINTAIN A MINIMUM 16'-9" CLEARANCE AFTER THE BRIDGE IS RAISED.



ASPHALTIC FLUME DETAIL
STA 112+50 LT
STA 385+50 LT



ROCK BAGS USED FOR SILT FENCE RELIEF



DETAIL FOR BUTT JOINT - APPROACH TO STRUCTURE OR CONCRETE APPROACH OVERLAY
STRUCTURES B-39-15, B-39-17, B-39-19, AND B-39-21

*MILL BOTH ASPHALT & STRUCTURE DECK AND/OR APPROACH CONCRETE AT THE SAME TIME

+REMOVING PAVEMENT BUTT JOINTS AND CONCRETE MASONRY OVERLAY APPROACHES AT B-39-15 STRUCTURE APPROACHES.

**SEE STRUCTURE PLANS FOR AVERAGE OVERLAY THICKNESS

GENERAL NOTES FOR CHANGEABLE MESSAGE BOARDS

PCMS = PORTABLE CHANGEABLE MESSAGE SIGN

CONSIDER ROADWAY GEOMETRICS WHEN LOCATING MESSAGE SIGNS. PLACE THE SIGNS SO THE DRIVER HAS A CLEAR VIEW OF THE MESSAGE FOR A MINIMUM OF 1,000 FEET.

MESSAGE SIGNS SHOULD BE PLACED AS FAR AWAY FROM LIVE TRAFFIC LANES AS POSSIBLE WITHOUT HAMPERING VISIBILITY. IN ADVANCE OF INTERSTATE CONSTRUCTION PROJECTS, THE SIGNS SHOULD BE PLACED ON THE BACKSLOPE BEYOND THE DITCH. THE LOCATION SELECTED SHOULD BE AT OR SLIGHTLY ABOVE THE ELEVATION OF THE ROADWAY.

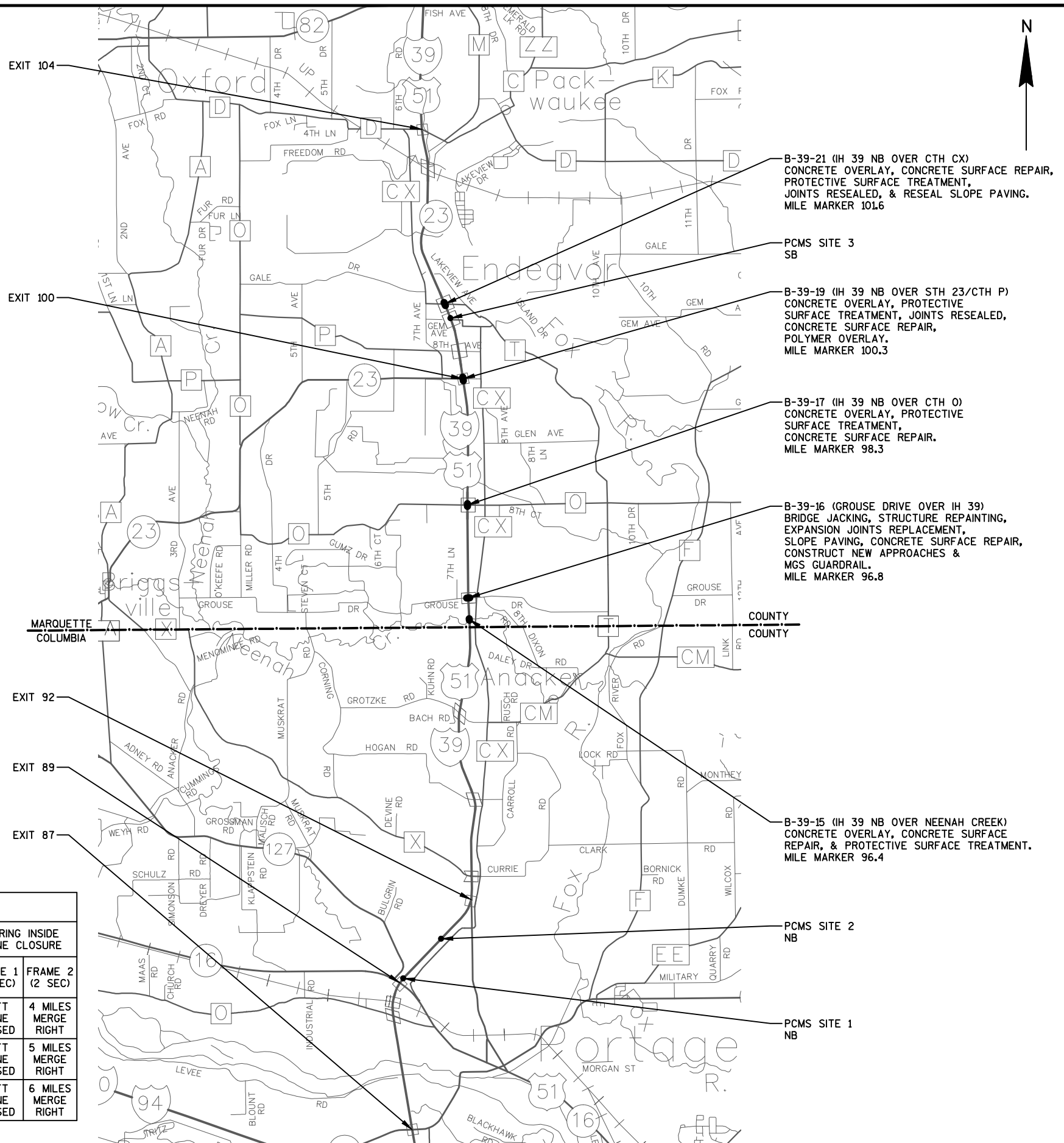
FOR INTERMITTENT WORK SUCH AS FREEWAY LANE CLOSURE, OR WHERE SITE CONDITIONS DO NOT ALLOW OTHERWISE, THE SIGNS MAY BE PLACED ON THE SHOULDER. THE SITE SHOULD BE VISITED TO ASSURE VISIBILITY, SAFETY AND MAINTENANCE CONSIDERATIONS. A TAPER OF REFLECTORIZED DRUMS OR BARRICADES SHOULD BE PLACED AHEAD OF A PCMS THAT IS PLACED ON THE SHOULDER IF IT IS NOT SHIELDED BY A BARRIER.

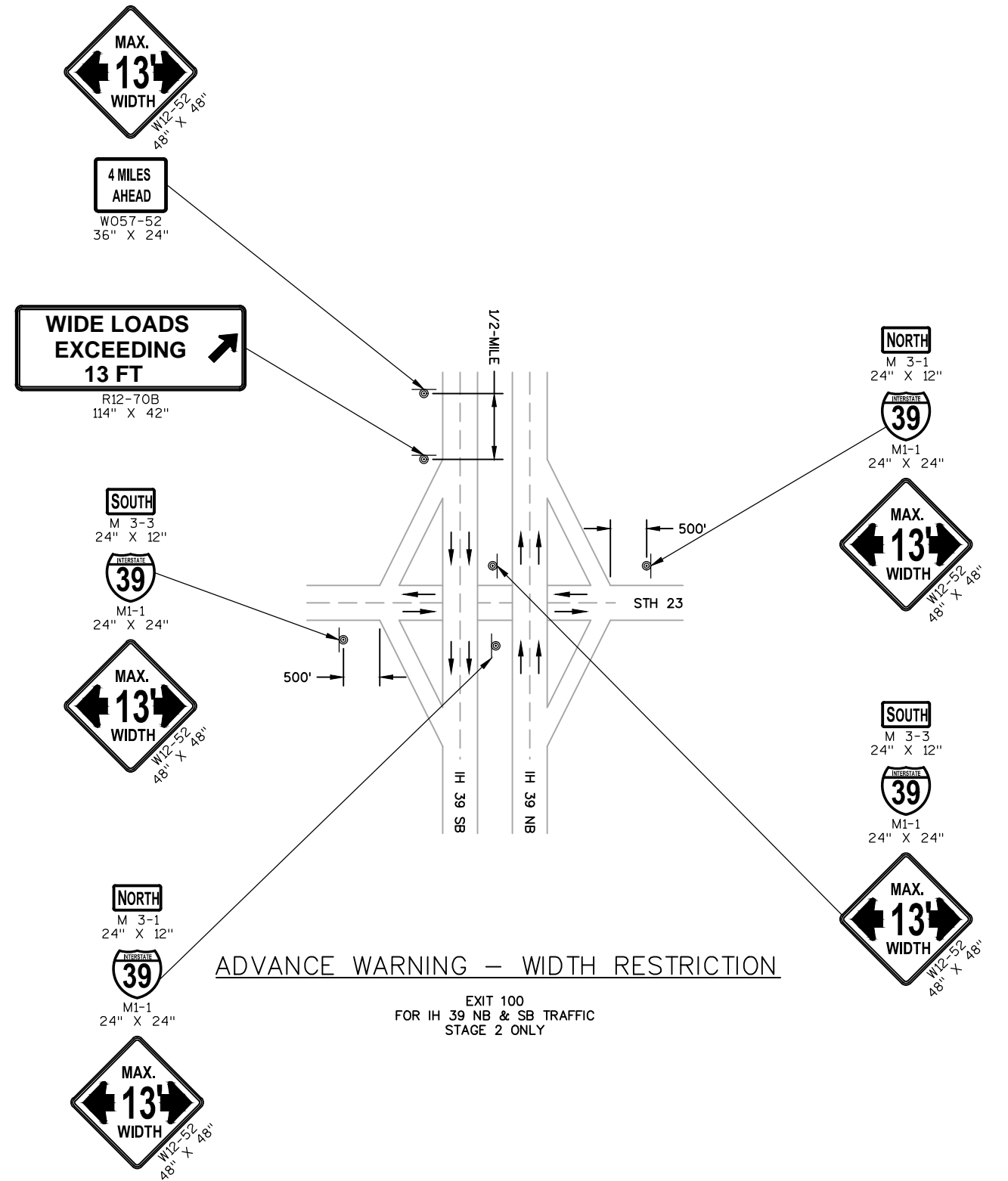
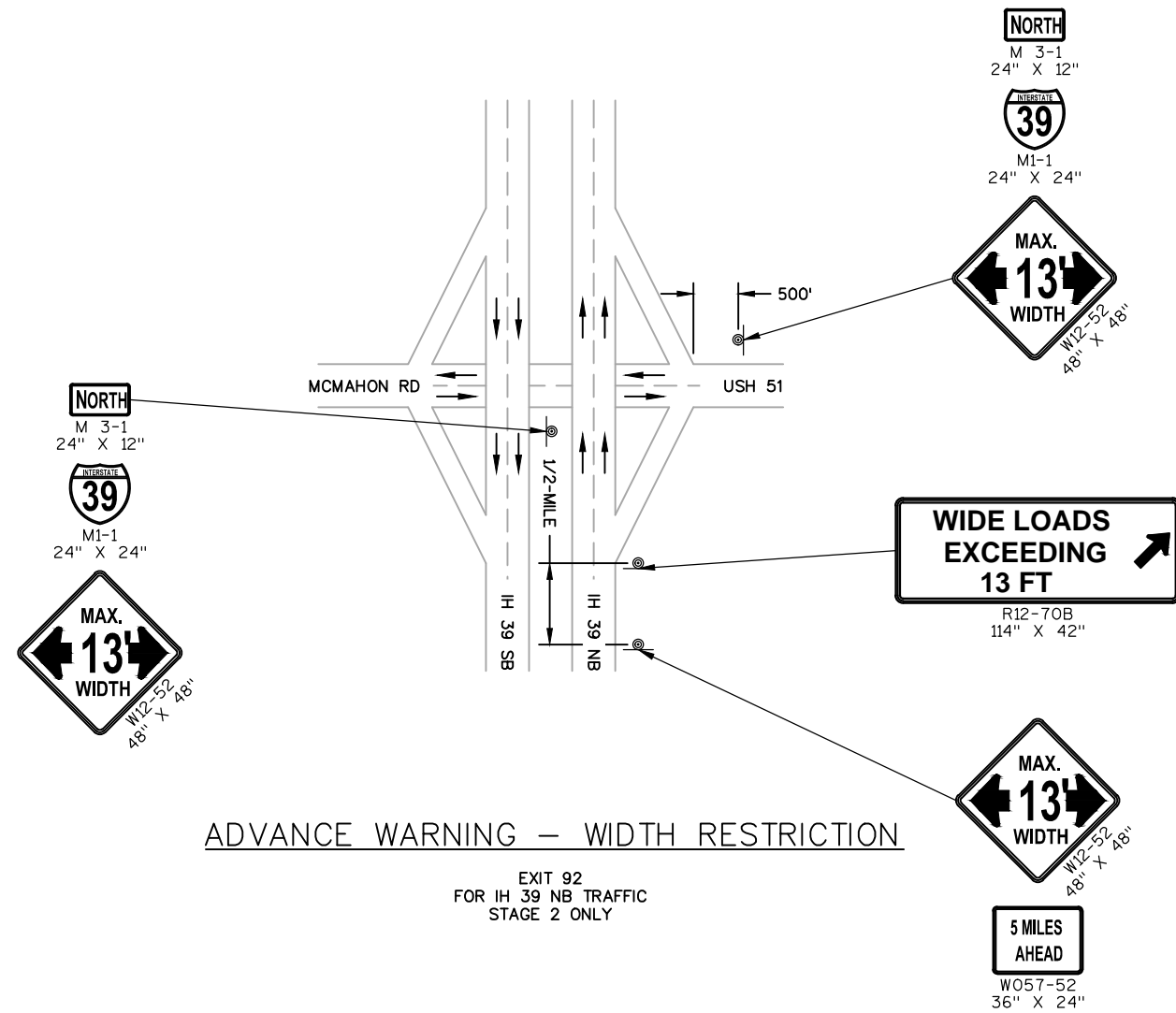
SITE 1 MESSAGE SIGN IS TO BE IN PLACE AND DISPLAYING THE "PRIOR TO CONSTRUCTION" MESSAGES FOR SEVEN DAYS PRIOR TO THE EXPECTED START OF WORK ON IH 39 NB.

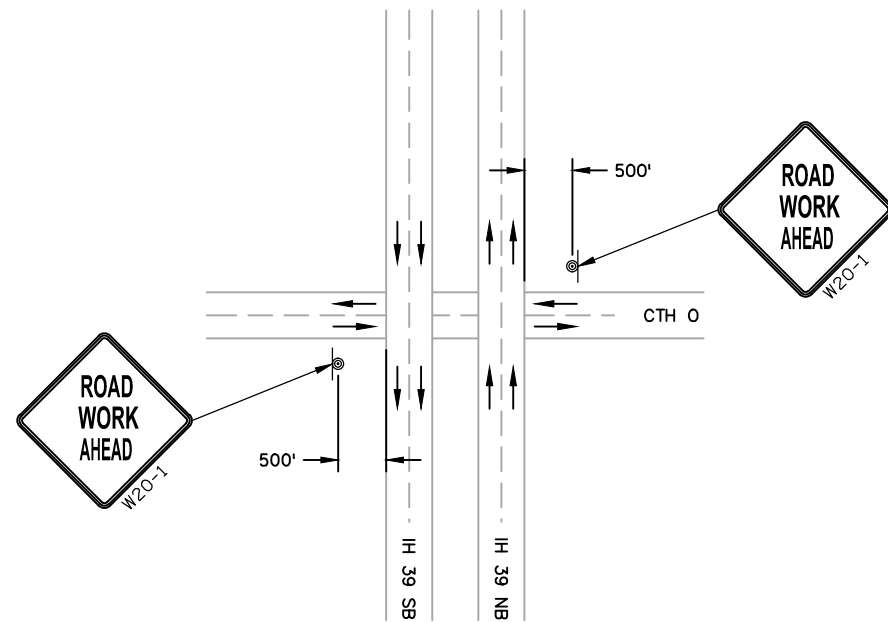
SITE 3 MESSAGE SIGN IS TO BE IN PLACE AND DISPLAYING THE "PRIOR TO CONSTRUCTION" MESSAGES FOR SEVEN DAYS PRIOR TO THE EXPECTED START OF WORK ON IH 39 SB.

MAINTENANCE CROSSOVER LOCATIONS (MILE MARKER)106.0
104.1
102.6
100.7
99.7
98.5
97.9
96.6
96.1
94.3
92.6
91.3
90.4
89.6
88.8
88.2DEPARTMENT PCMS SIGN LOCATIONSMILE MARKER 108.8
1.9 MILES NORTH OF STH 23-82 INTERCHANGE
PCMS 04-0410MILE MARKER 108.0
1.2 MILES NORTH OF STH 23-82 INTERCHANGE
PCMS 04-0411RAMP GATE INFORMATIONRAMP GATES EXIT 104 (CTH D)
G-39-09 (SB RAMP, SW QUAD)RAMP GATES EXIT 100 (STH 23-82)
G-39-05 (NB RAMP, NE QUAD)
G-39-06 (NB RAMP, NW QUAD)
G-39-07 (SB RAMP, SE QUAD)
G-39-08 (SB RAMP, WE QUAD)MESSAGE OVERVIEW

SIGN OWNER	PCMS SITE NO. (DIR.)	MILE MARKER	USER NAME	PASSWORD	I.P. ADDRESS	7 DAYS PRIOR TO CONSTRUCTION		DURING SHOULDER CLOSURE		DURING OUTSIDE LANE CLOSURE		DURING INSIDE LANE CLOSURE	
						FRAME 1 (2 SEC)	FRAME 2 (2 SEC)	FRAME 1 (2 SEC)	FRAME 2 (2 SEC)	FRAME 1 (2 SEC)	FRAME 2 (2 SEC)	FRAME 1 (2 SEC)	FRAME 2 (2 SEC)
CONTRACTOR	3 (SB)	101.3	USER	PASSWORD	XXX.XXX.XXX.XXX	SINGLE LANE TRAFFIC	MON. XX TO MON. XX	SHLDRS CLOSED	4 MILES AHEAD	RIGHT LANE CLOSED	4 MILES MERGE LEFT	LEFT LANE CLOSED	4 MILES MERGE RIGHT
CONTRACTOR	2 (NB)	91.0	USER	PASSWORD	XXX.XXX.XXX.XXX	SINGLE LANE TRAFFIC	MON. XX TO MON. XX	SHLDRS CLOSED	5 MILES AHEAD	RIGHT LANE CLOSED	5 MILES MERGE LEFT	LEFT LANE CLOSED	5 MILES MERGE RIGHT
CONTRACTOR	1 (NB)	90.0	USER	PASSWORD	XXX.XXX.XXX.XXX	SINGLE LANE TRAFFIC	MON. XX TO MON. XX	SHLDRS CLOSED	6 MILES AHEAD	RIGHT LANE CLOSED	6 MILES MERGE LEFT	LEFT LANE CLOSED	6 MILES MERGE RIGHT

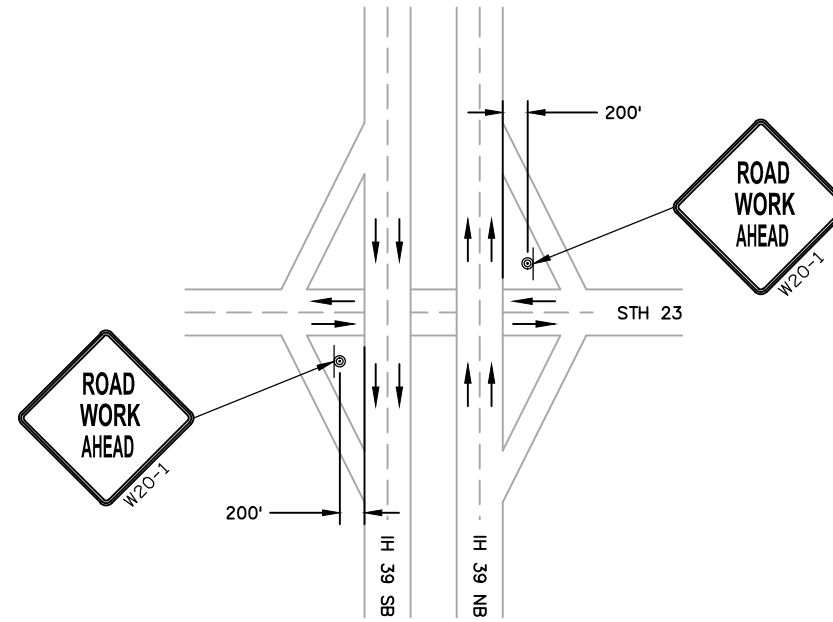






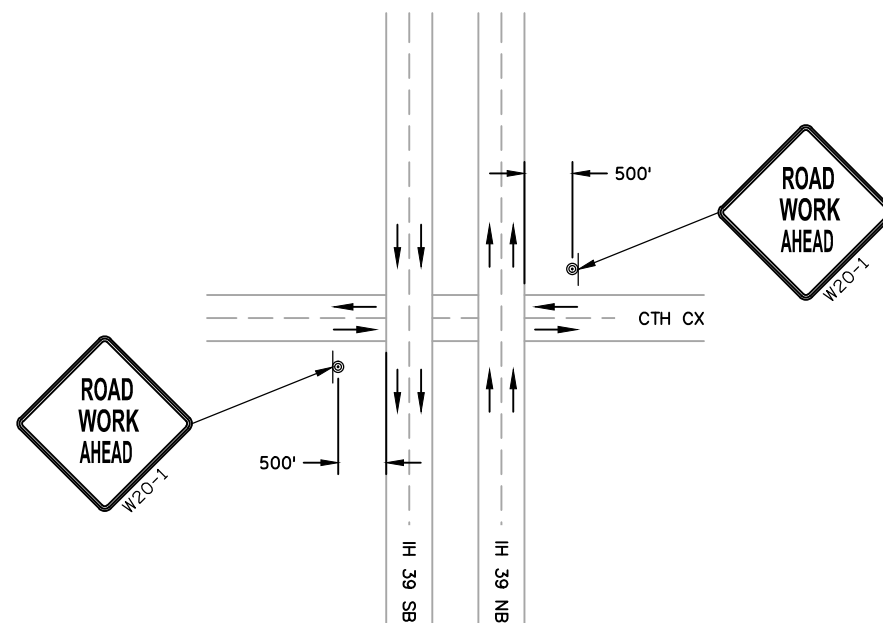
ADVANCE WARNING — MINOR ROAD UNDERPASS

CTH 0



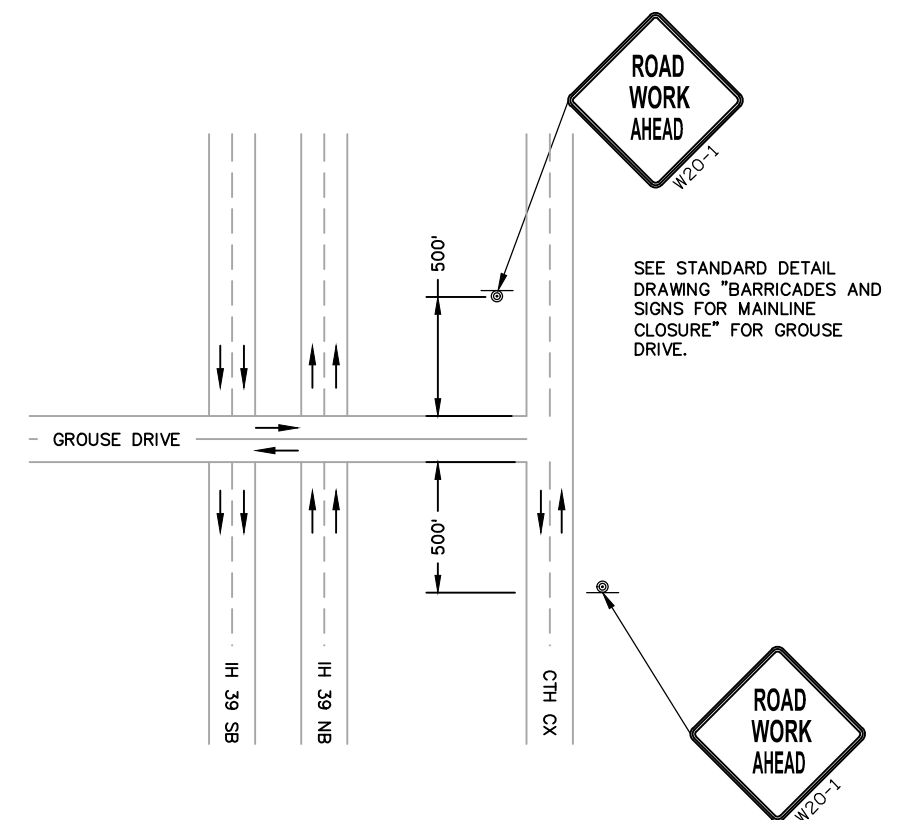
ADVANCE WARNING — MINOR ROAD UNDERPASS

STH 23

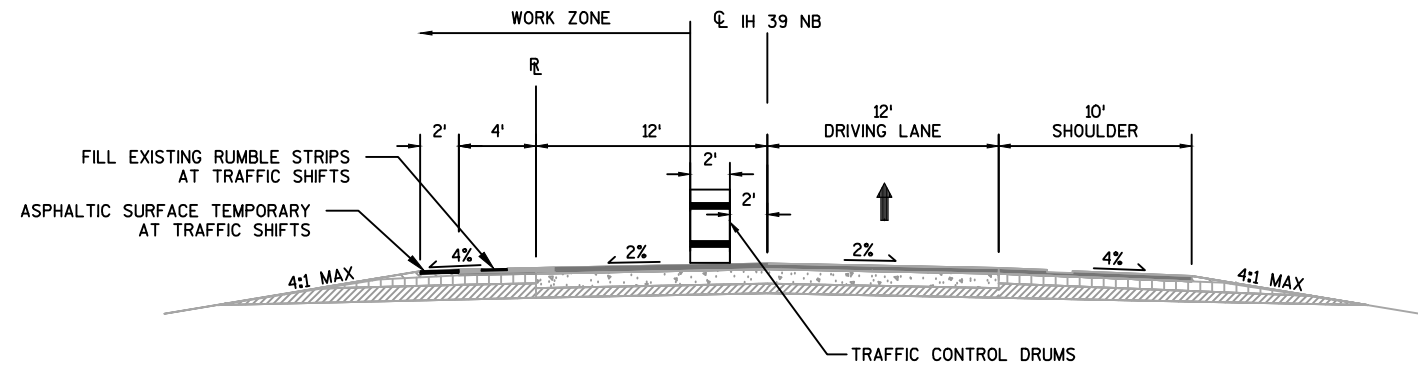


ADVANCE WARNING — MINOR ROAD UNDERPASS

CTH CX

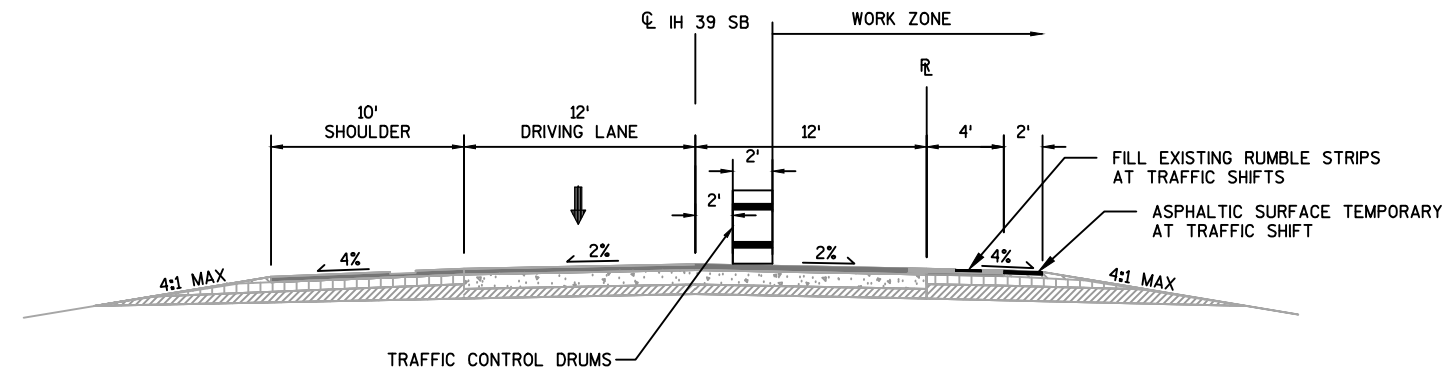


TRAFFIC CONTROL — GROUSE DRIVE



TRAFFIC CONTROL TYPICAL SECTION

STAGE 1
NORTHBOUND - CONTINUOUS LANE CLOSURE (WORK AT STRUCTURES ONLY)
B-39-15/16/17/19/21

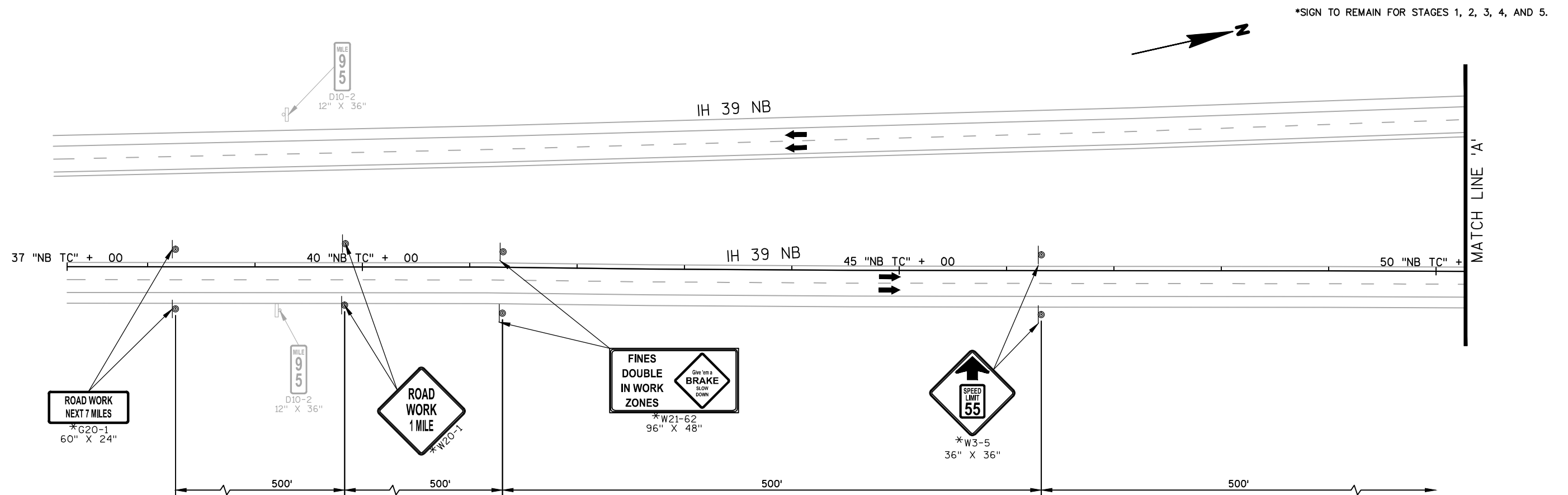


TRAFFIC CONTROL TYPICAL SECTION

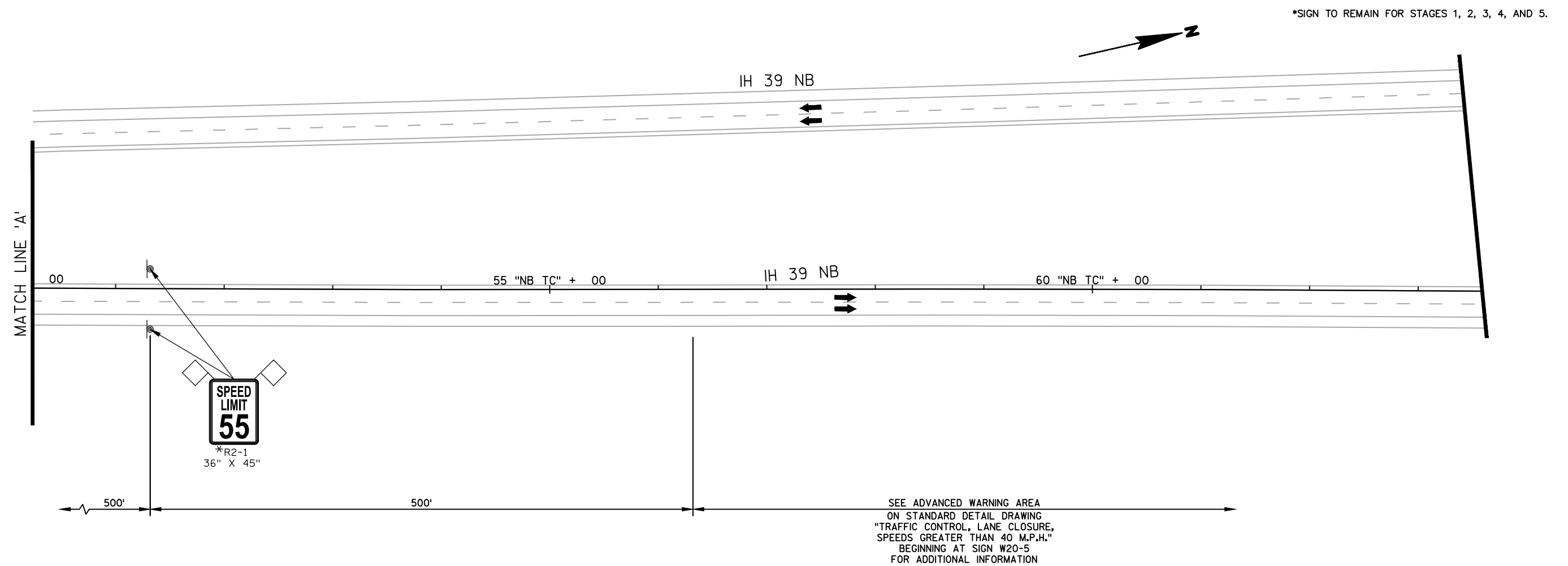
STAGE 1
SOUTHBOUND - WORK AT STRUCTURE ONLY
B-39-16

STAGE 1 NOTES

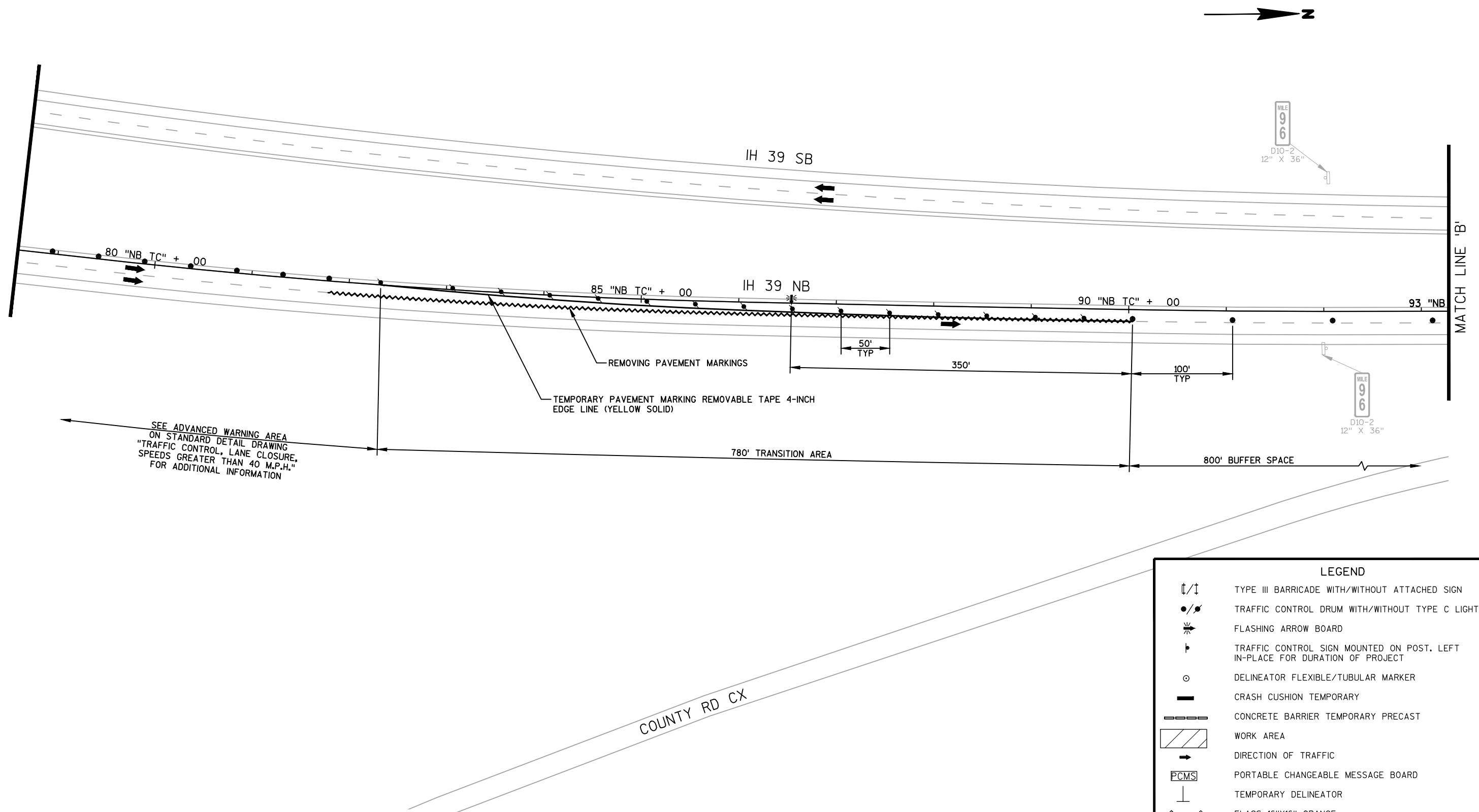
1. STAGE 1 (TRAFFIC IN OUTSIDE LANES)
 - 1.1. NORTHBOUND (ALL FIVE STRUCTURES - DRUMS ONLY)
 - 1.1.1. FILL IN INSIDE SHOULDER RUMBLE STRIPS
 - 1.1.2. WIDEN INSIDE SHOULDER
 - 1.1.3. REMOVE INSIDE PERMANENT PAVEMENT MARKINGS AT STRUCTURES
 - 1.1.4. INSTALL INSIDE TEMPORARY PAVEMENT MARKINGS
 - 1.2. SOUTHBOUND (GROUSE DRIVE ONLY - DRUMS ONLY)
 - 1.2.1. FILL IN INSIDE SHOULDER RUMBLE STRIPS
 - 1.2.2. REMOVE INSIDE PERMANENT PAVEMENT MARKINGS AT STRUCTURES
 - 1.2.3. INSTALL INSIDE TEMPORARY PAVEMENT MARKINGS



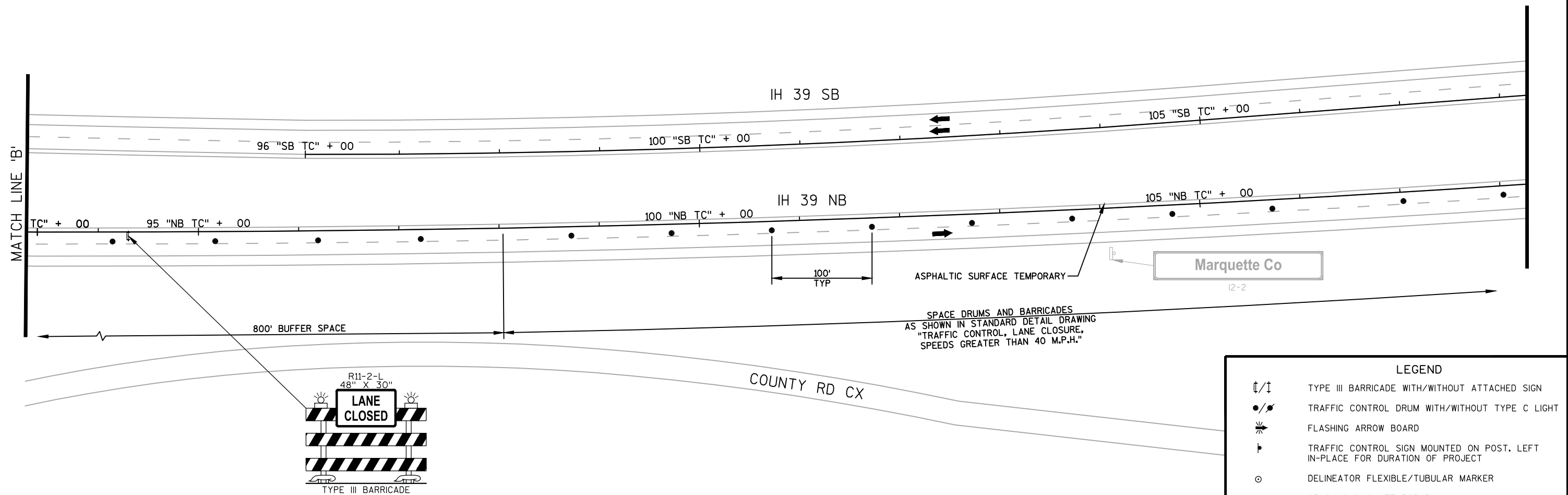
LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST. LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
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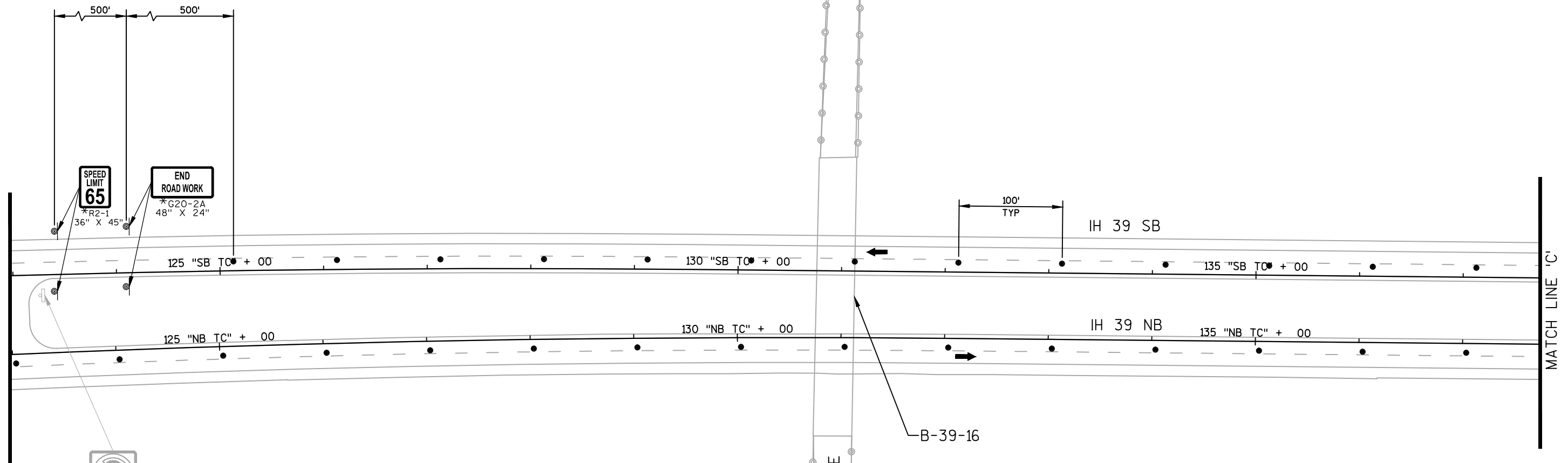


LEGEND	
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	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

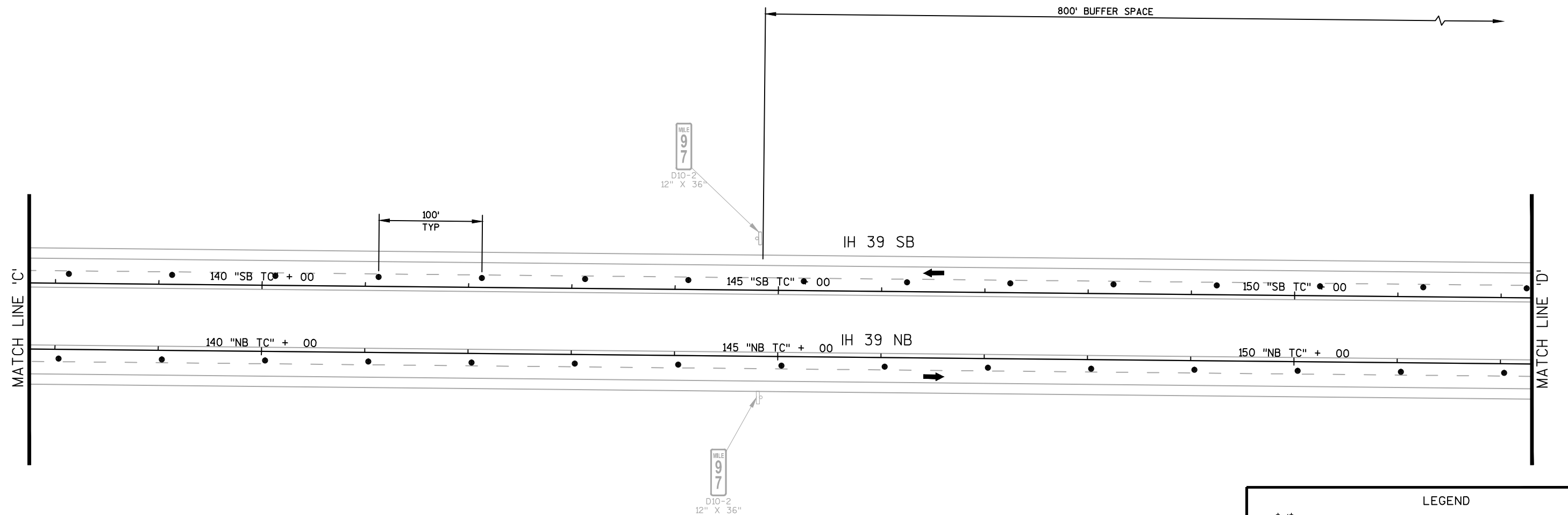


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	PAVEMENT MARKING FOR NEXT STAGE

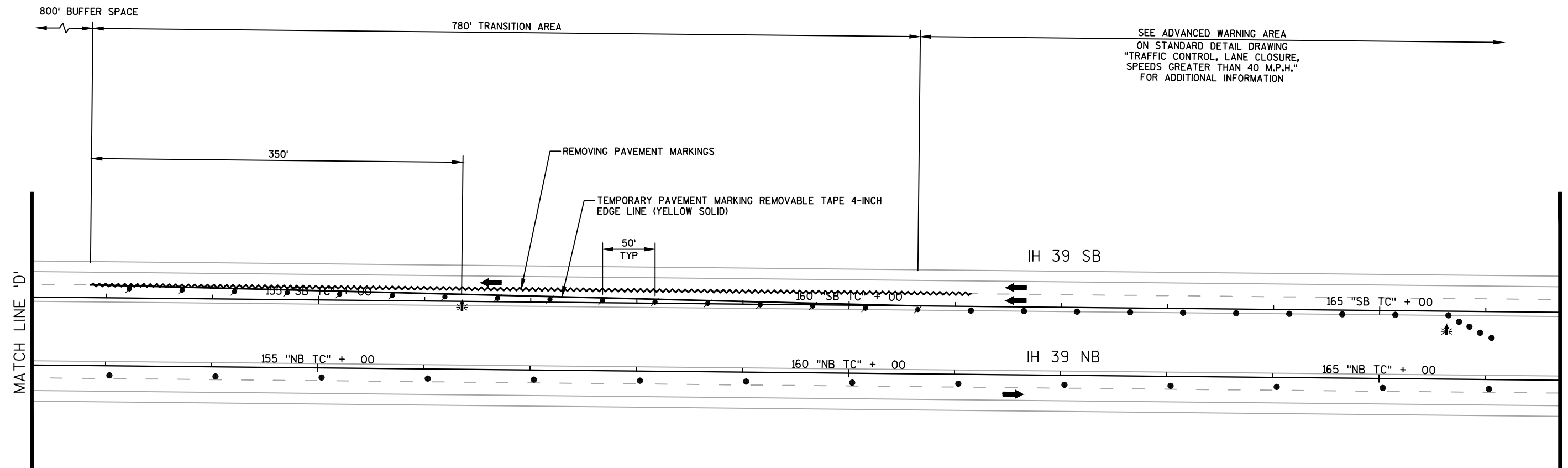
*SIGN TO REMAIN FOR STAGES 1, 2, 3, 4, AND 5.



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	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
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	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

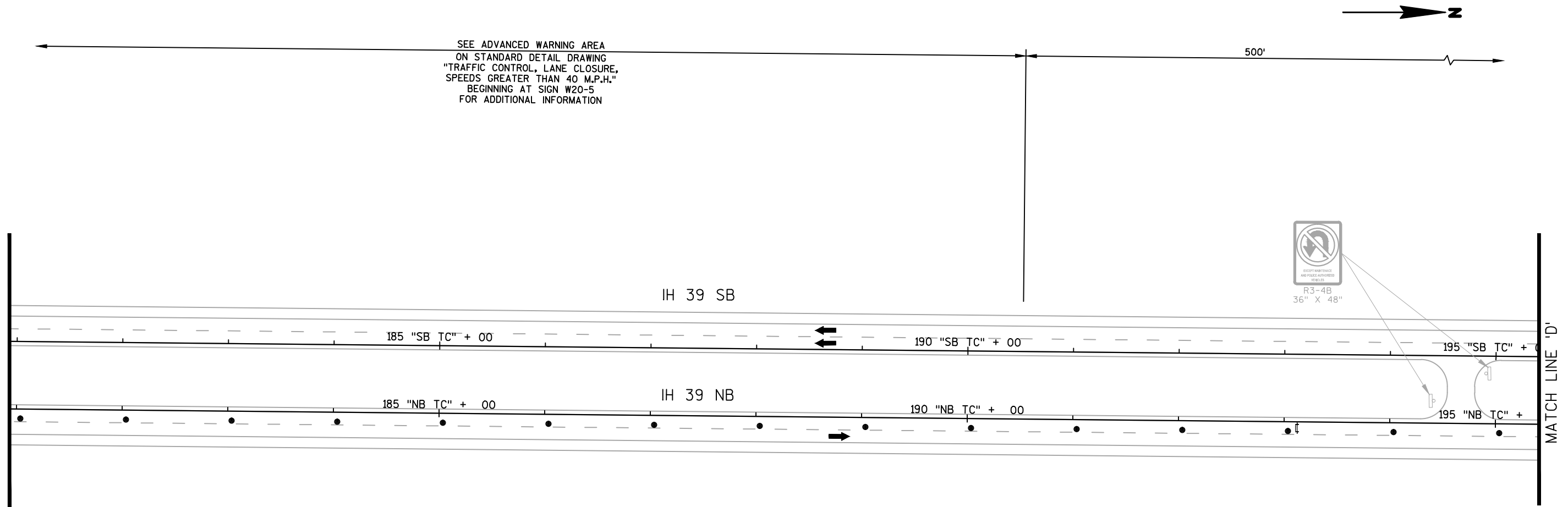


LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



LEGEND

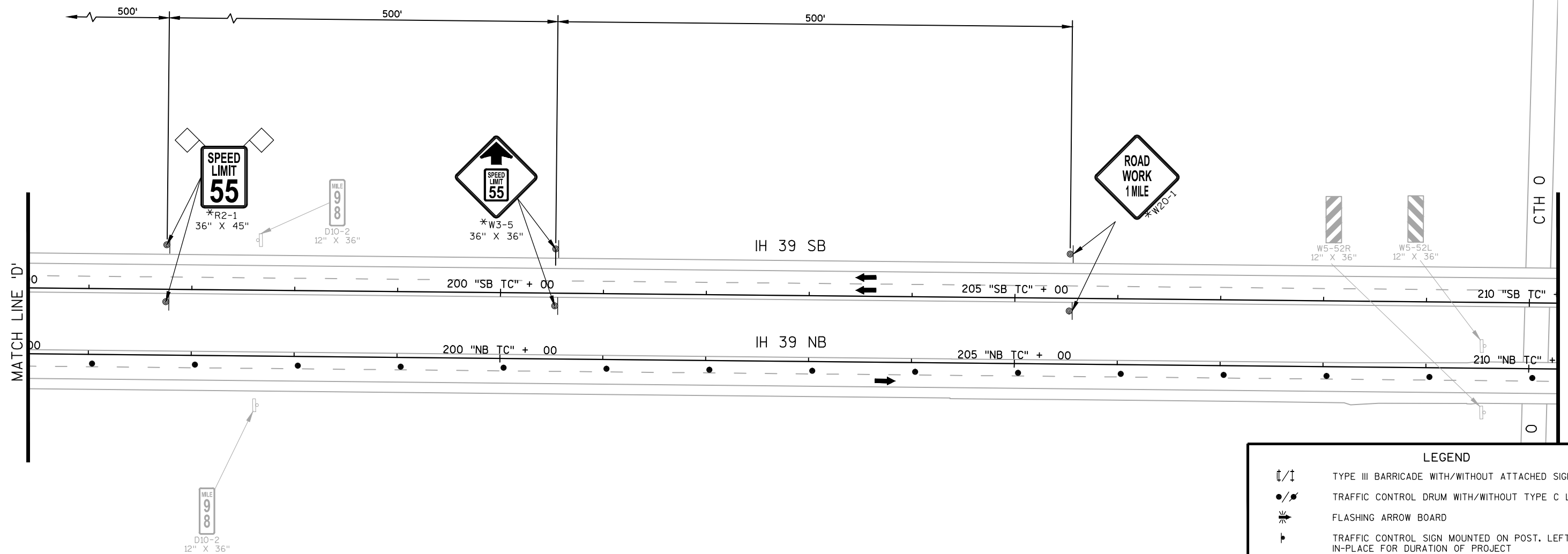
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	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
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	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



LEGEND

	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

*SIGN TO REMAIN FOR STAGES 1, 2, 3, 4, AND 5.



LEGEND

	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16\"X16\" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

PROJECT NO:1166-06-63

HWY: IH 39

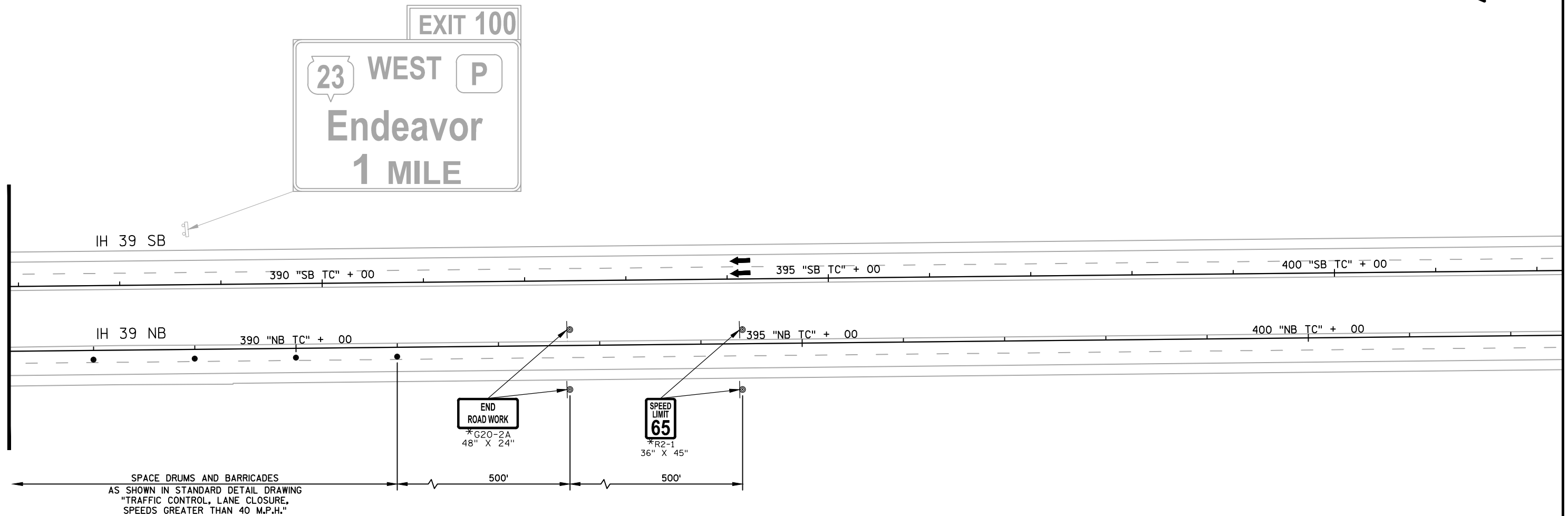
COUNTY: MARQUETTE

TRAFFIC CONTROL - STAGE 1

SHEET

E

*SIGN TO REMAIN FOR STAGES 1, 2, 3, AND 4



LEGEND

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	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16\"X16\" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

PROJECT NO:1166-06-63

HWY:IH 39

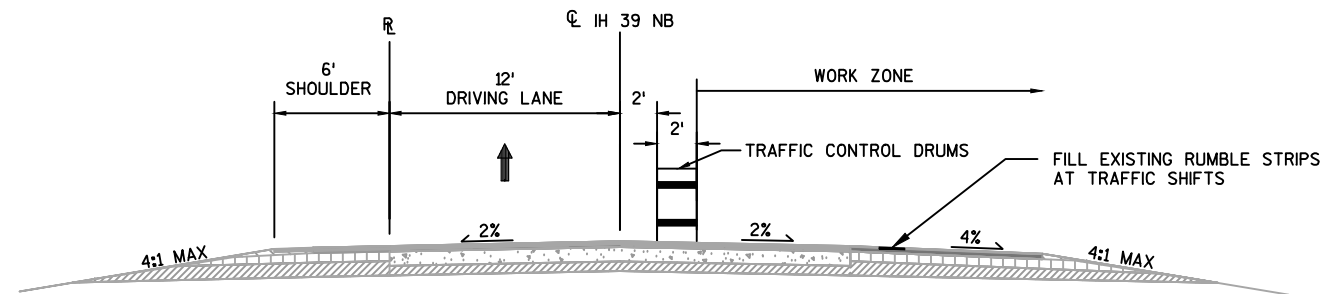
COUNTY:MARQUETTE

TRAFFIC CONTROL - STAGE 1

SHEET

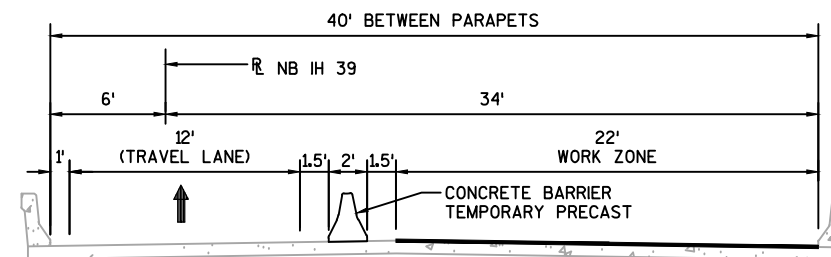
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SEE STANDARD DETAIL "TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M.P.H. WITH BARRIER" FOR ADDITIONAL INFORMATION.



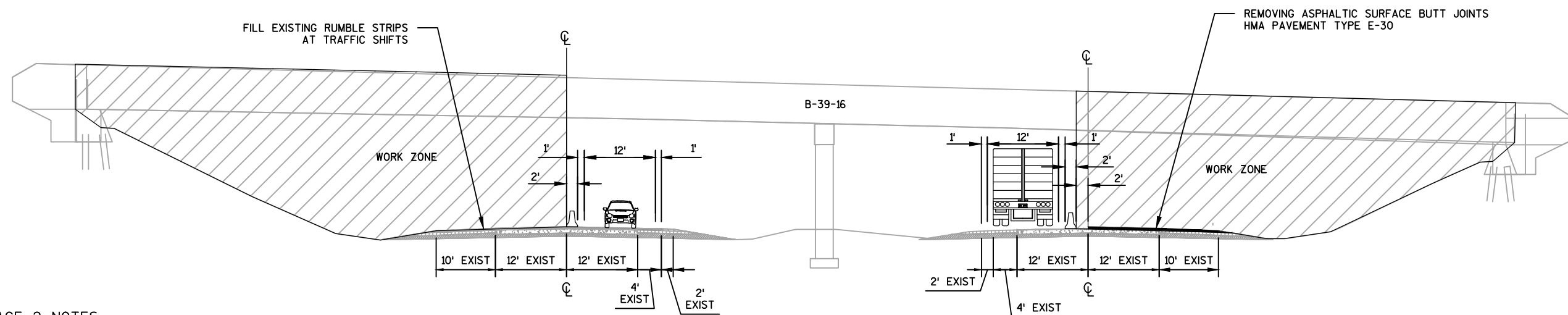
TRAFFIC CONTROL TYPICAL SECTION (IH 39)

STAGE 2
NORTHBOUND - BETWEEN STRUCTURE WORK ZONES
B-39-15/17/19/21



TRAFFIC CONTROL TYPICAL SECTION (IH 39)

STAGE 2
NORTHBOUND - AT STRUCTURE WORK ZONES
B-39-15/17/19/21



STAGE 2 NOTES

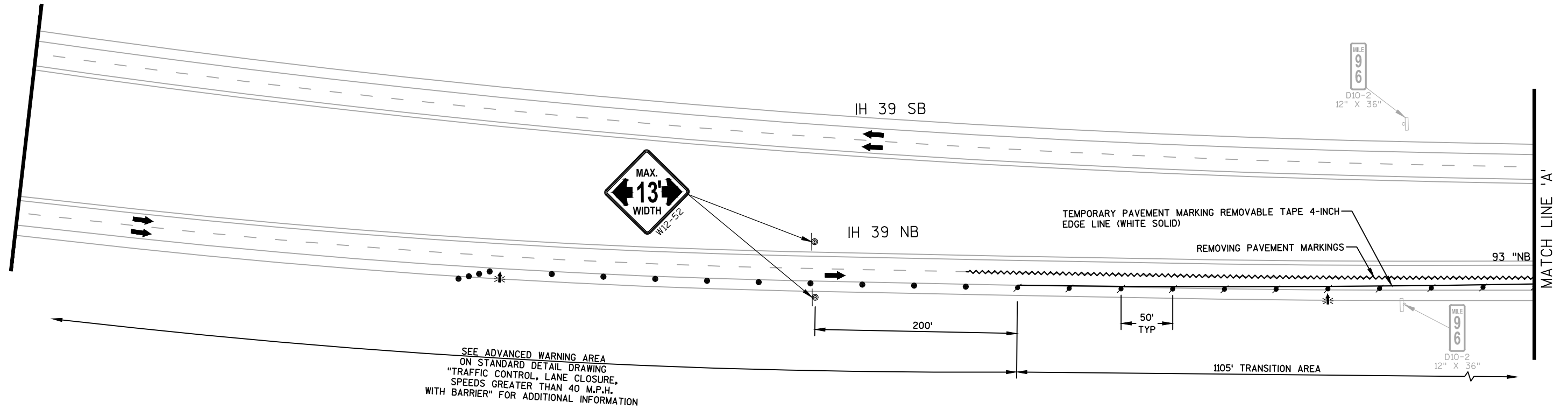
2. STAGE 2 (TRAFFIC IN INSIDE LANES)
 - 2.1. NORTHBOUND (ALL FIVE STRUCTURES - DRUMS AND BARRIER WALL)
 - 2.1.1. PAINT GROUSE DRIVE BRIDGE OVER OUTSIDE LANE
 - 2.1.2. MILL AND OVERLAY OUTSIDE NORTHBOUND LANE BELOW GROUSE DRIVE
 - 2.1.3. OUTSIDE LANE DECK OVERLAYS
 - 2.1.4. OUTSIDE LANE BRIDGE APPROACHES
 - 2.1.5. FILL IN OUTSIDE SHOULDER RUMBLE STRIPS
 - 2.1.6. REMOVE OUTSIDE PAVEMENT MARKINGS
 - 2.1.7. INSTALL OUTSIDE TEMPORARY PAVEMENT MARKINGS
 - 2.2. SOUTHBOUND (GROUSE DRIVE ONLY - DRUMS AND BARRIER WALL)
 - 2.2.1. PAINT GROUSE DRIVE BRIDGE OVER OUTSIDE LANE
 - 2.2.1. FILL IN OUTSIDE SHOULDER RUMBLE STRIPS
 - 2.2.1. REMOVE OUTSIDE PAVEMENT MARKINGS
 - 2.2.1. INSTALL OUTSIDE TEMPORARY PAVEMENT MARKINGS

IH 39 SOUTHBOUND

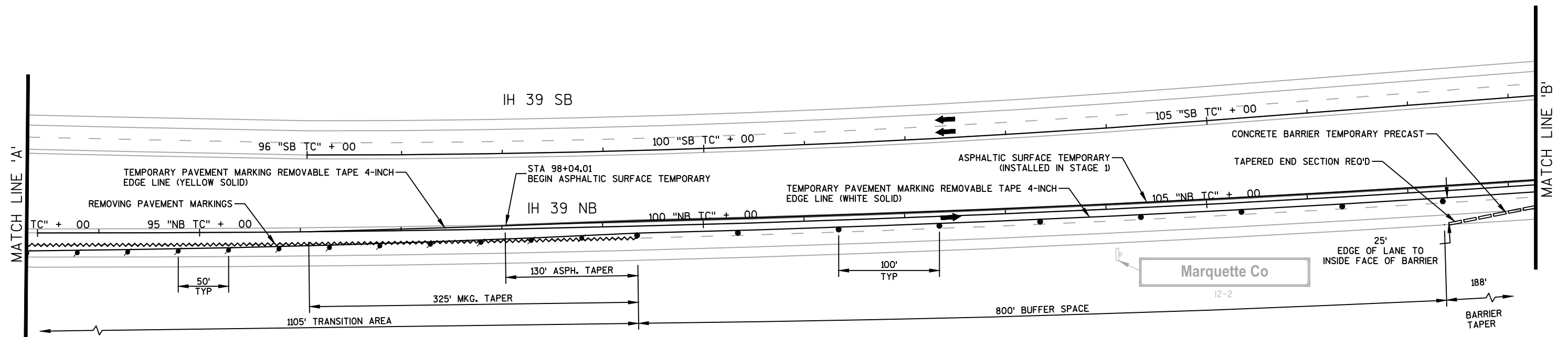
IH 39 NORTHBOUND

TRAFFIC CONTROL TYPICAL SECTION (IH 39)

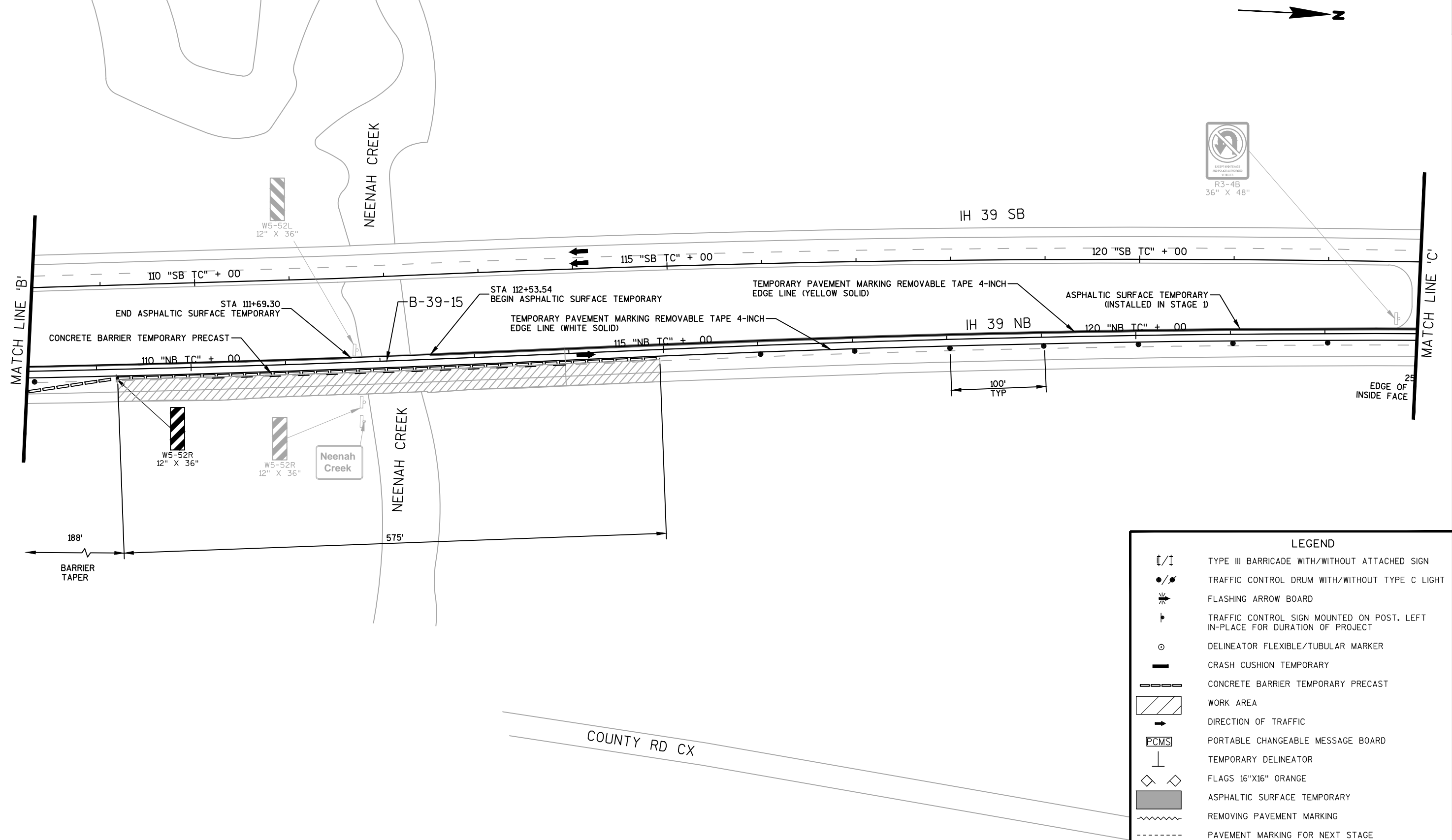
STAGE 2
NORTHBOUND & SOUTHBOUND - AT GROUSE DRIVE OVERPASS
B-39-16

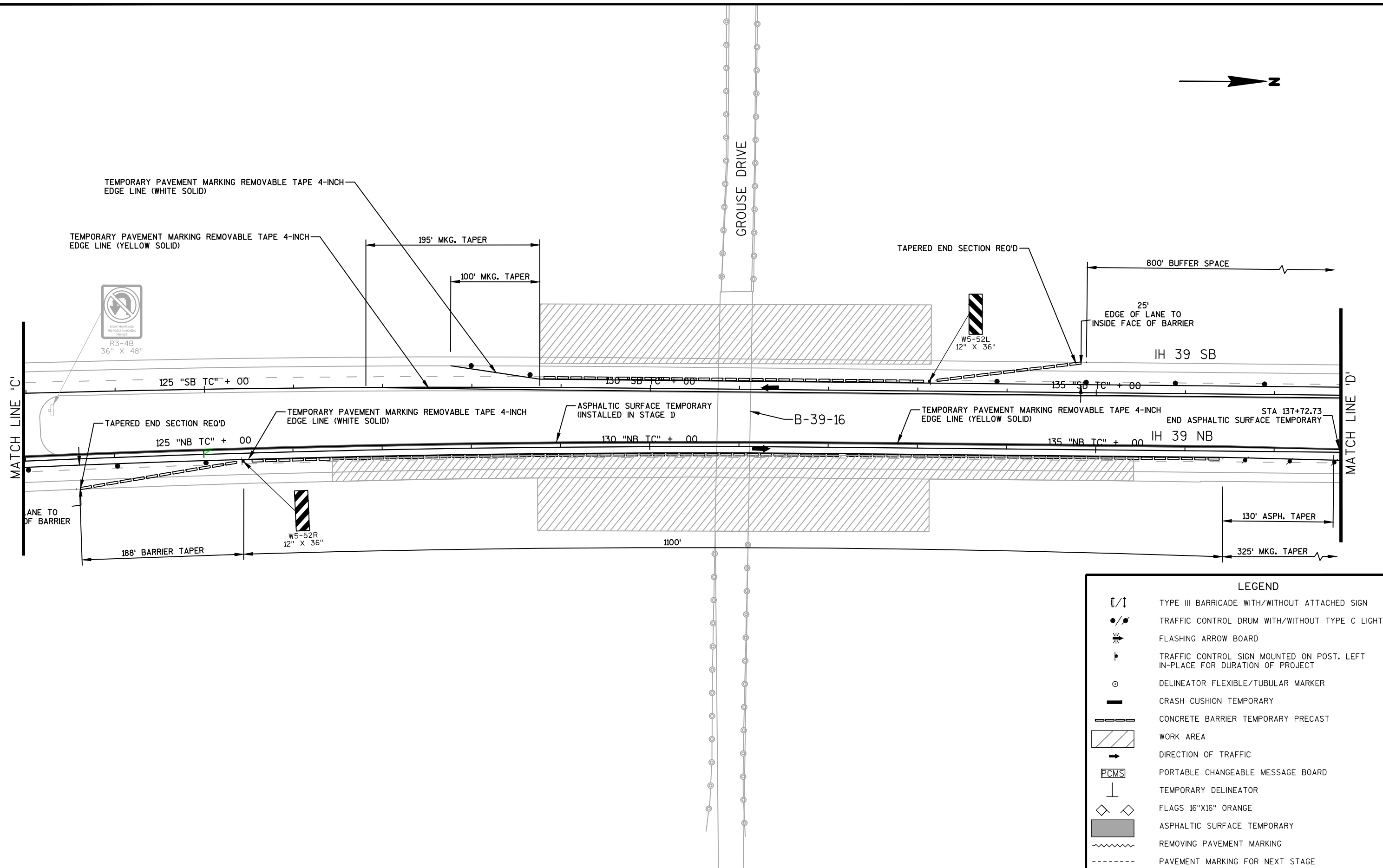


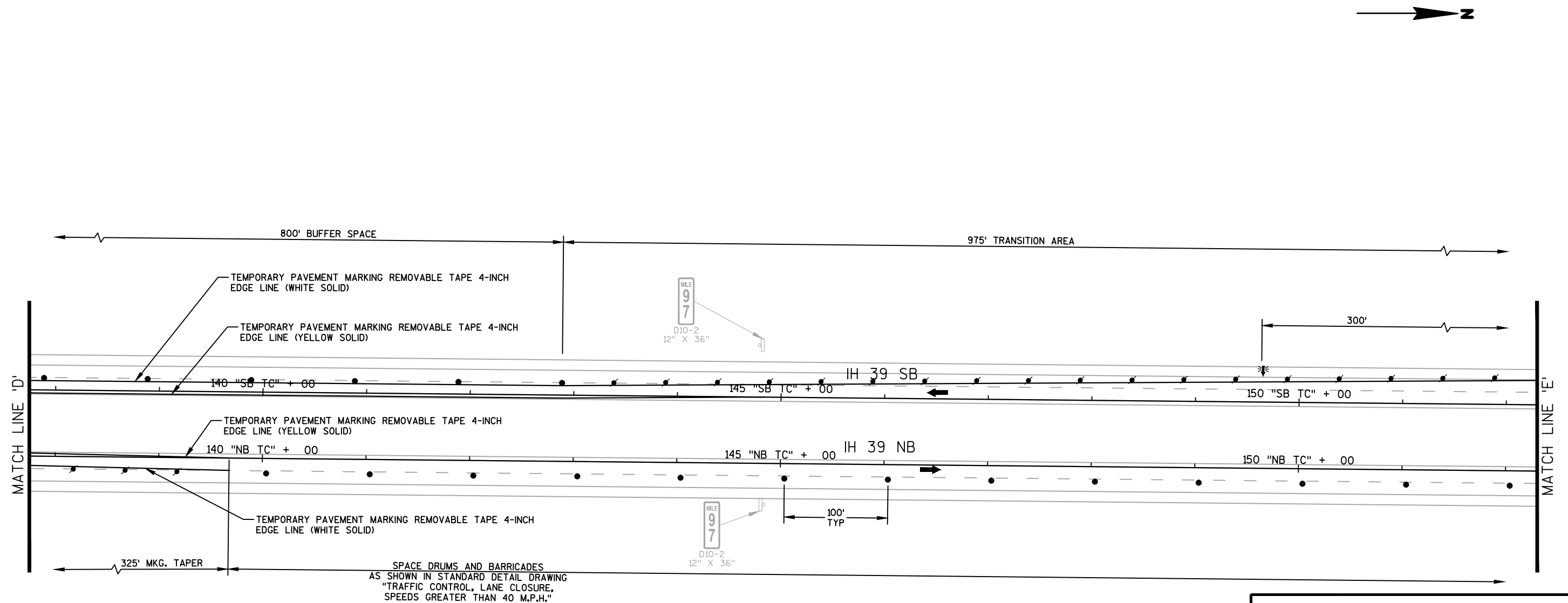
LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



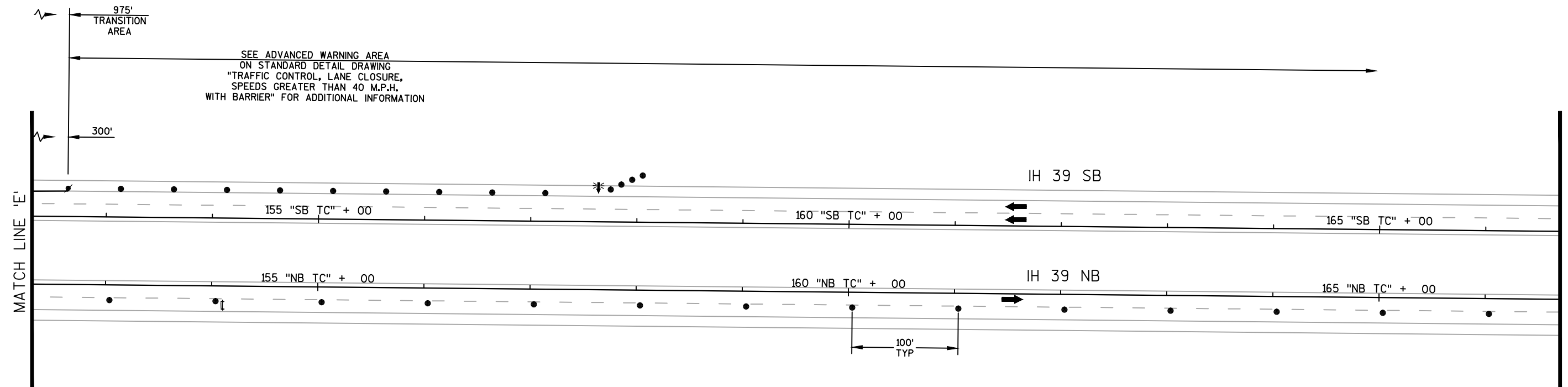
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	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
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	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



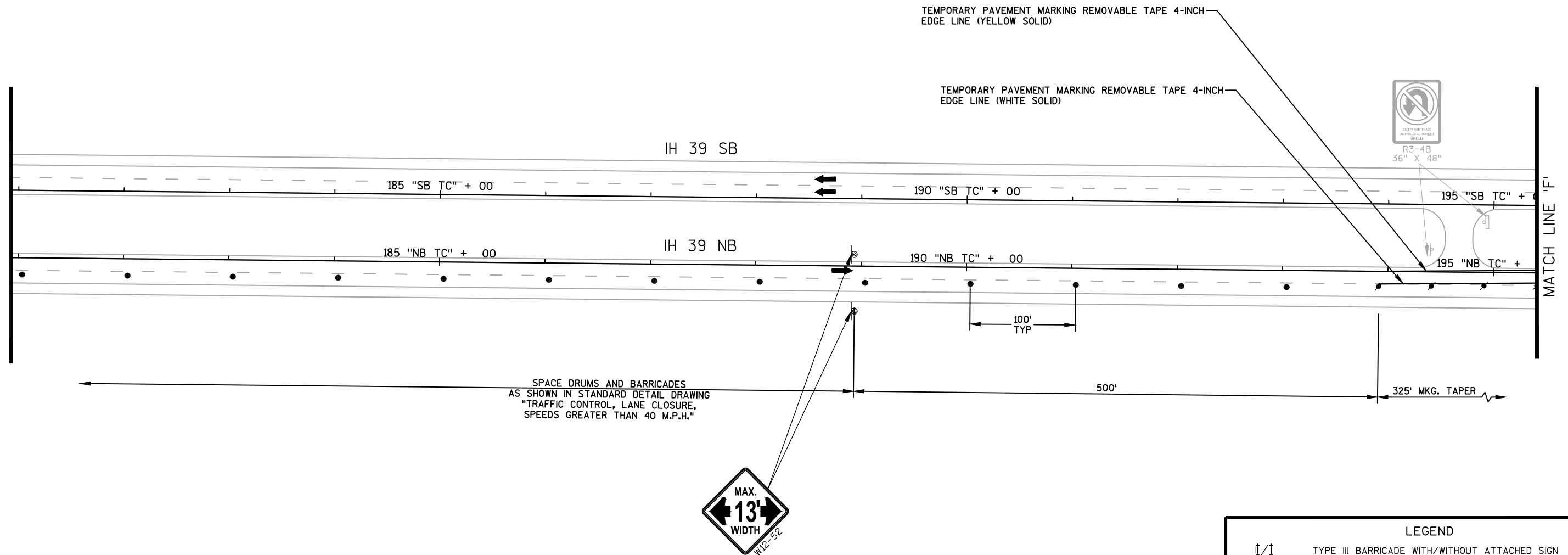




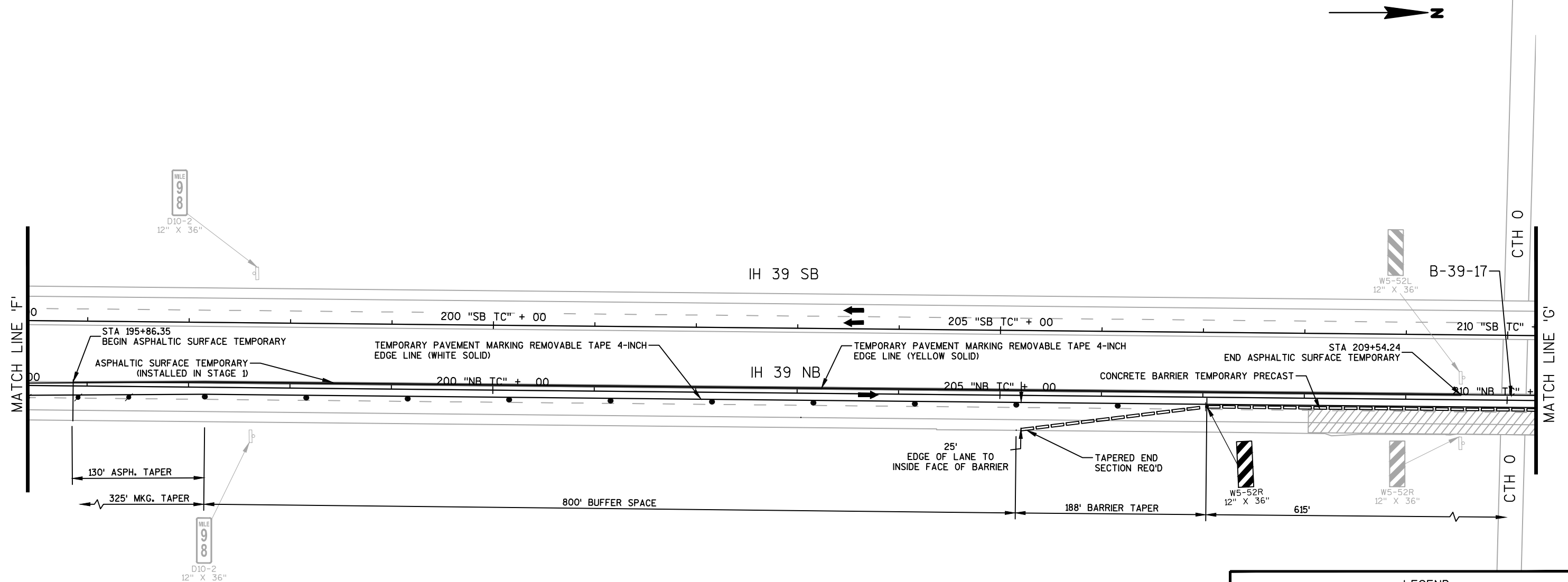
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	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
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	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



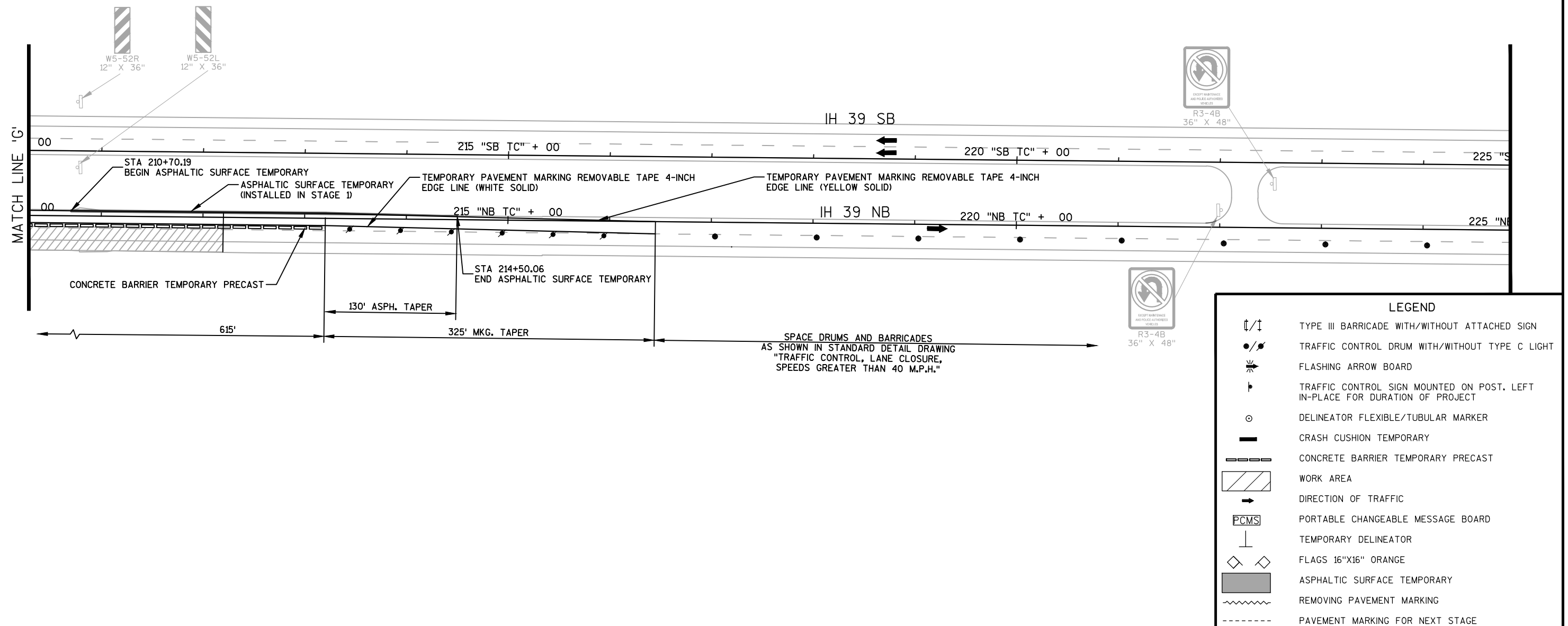
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	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
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	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

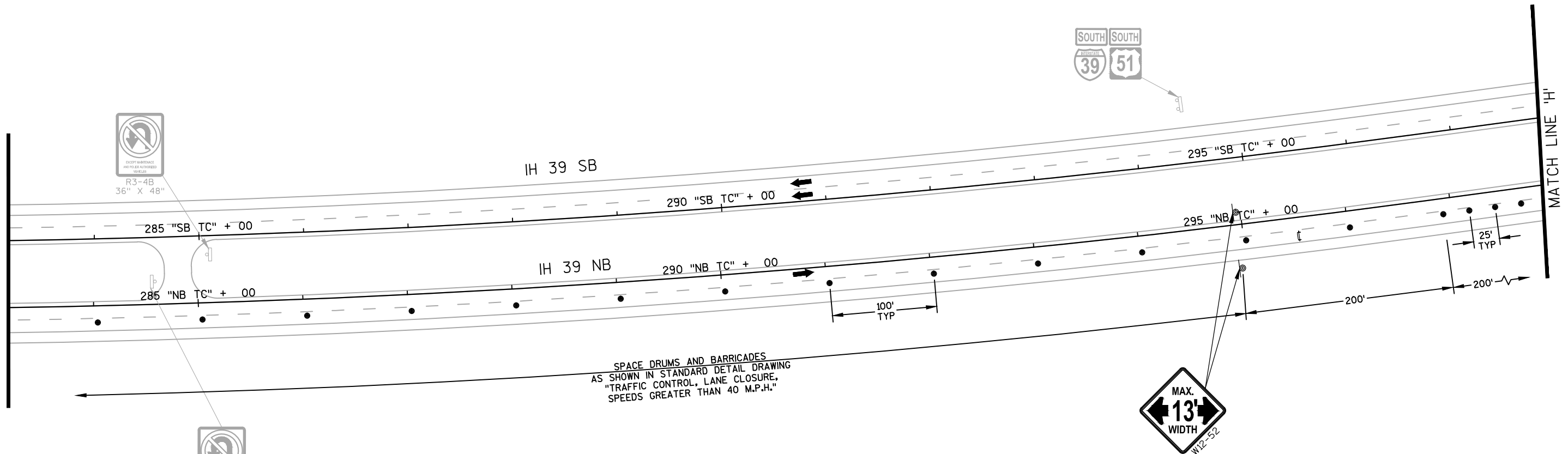


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	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
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	TEMPORARY DELINEATOR
	FLAGS 16\"X16\" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

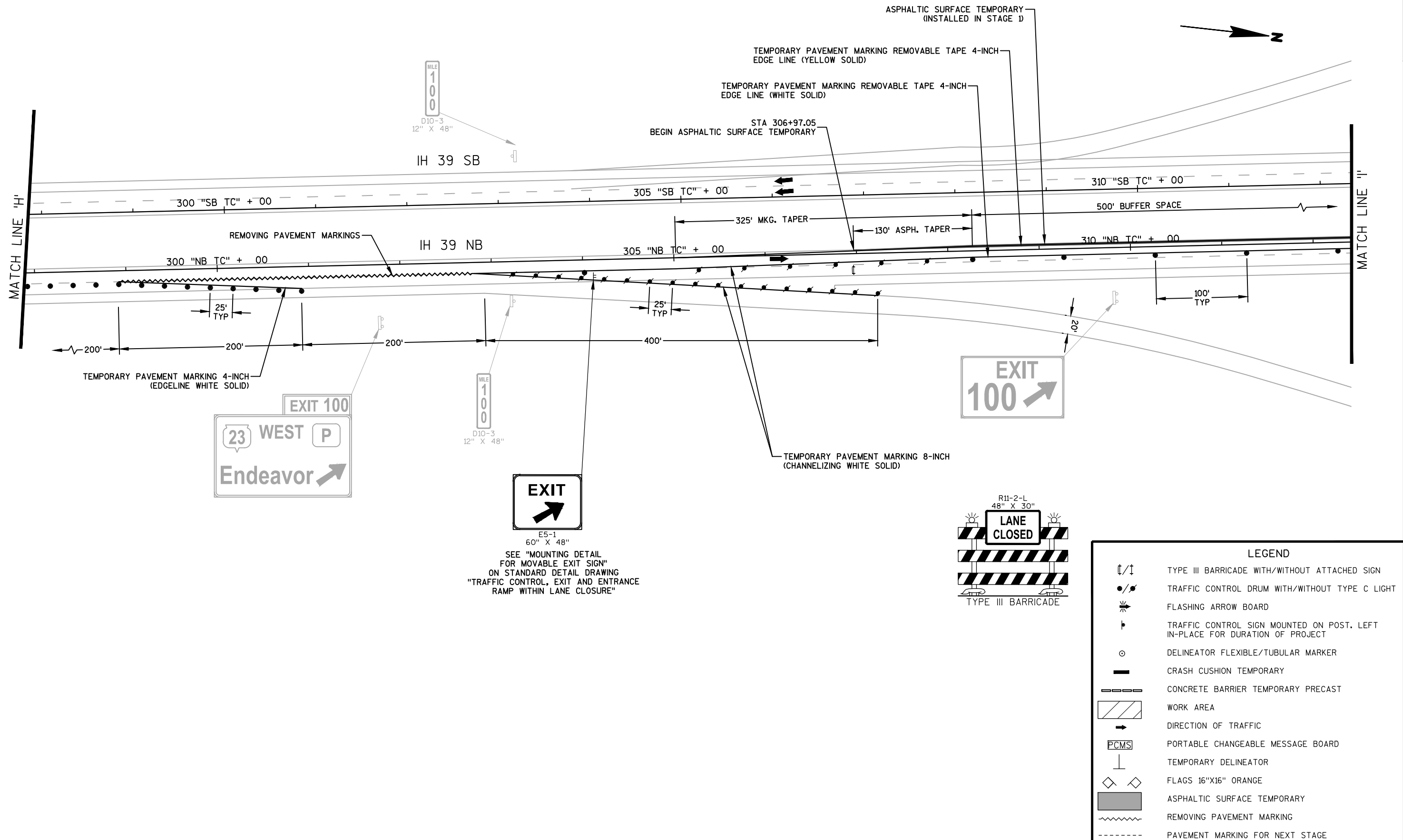


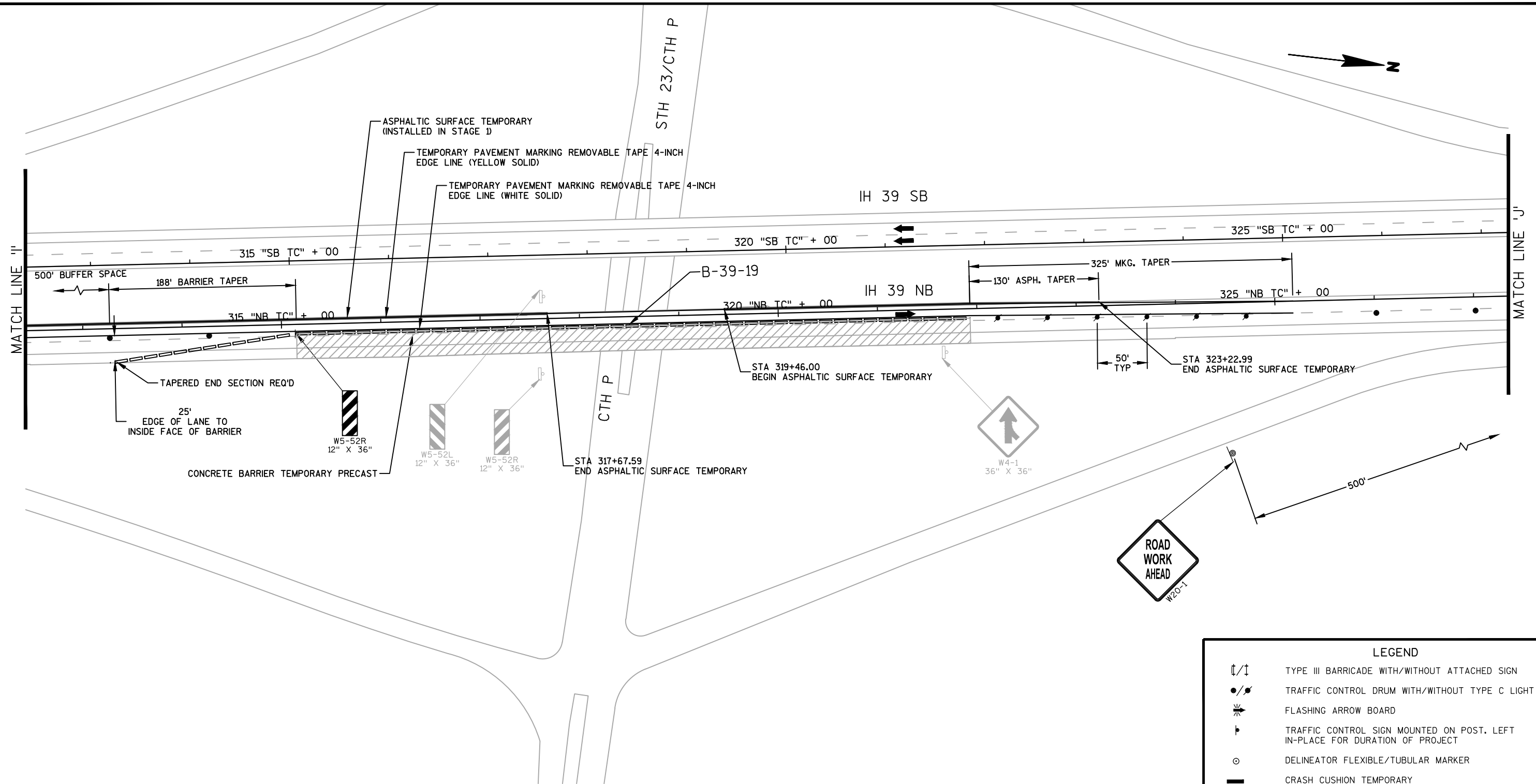
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	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
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	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
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	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



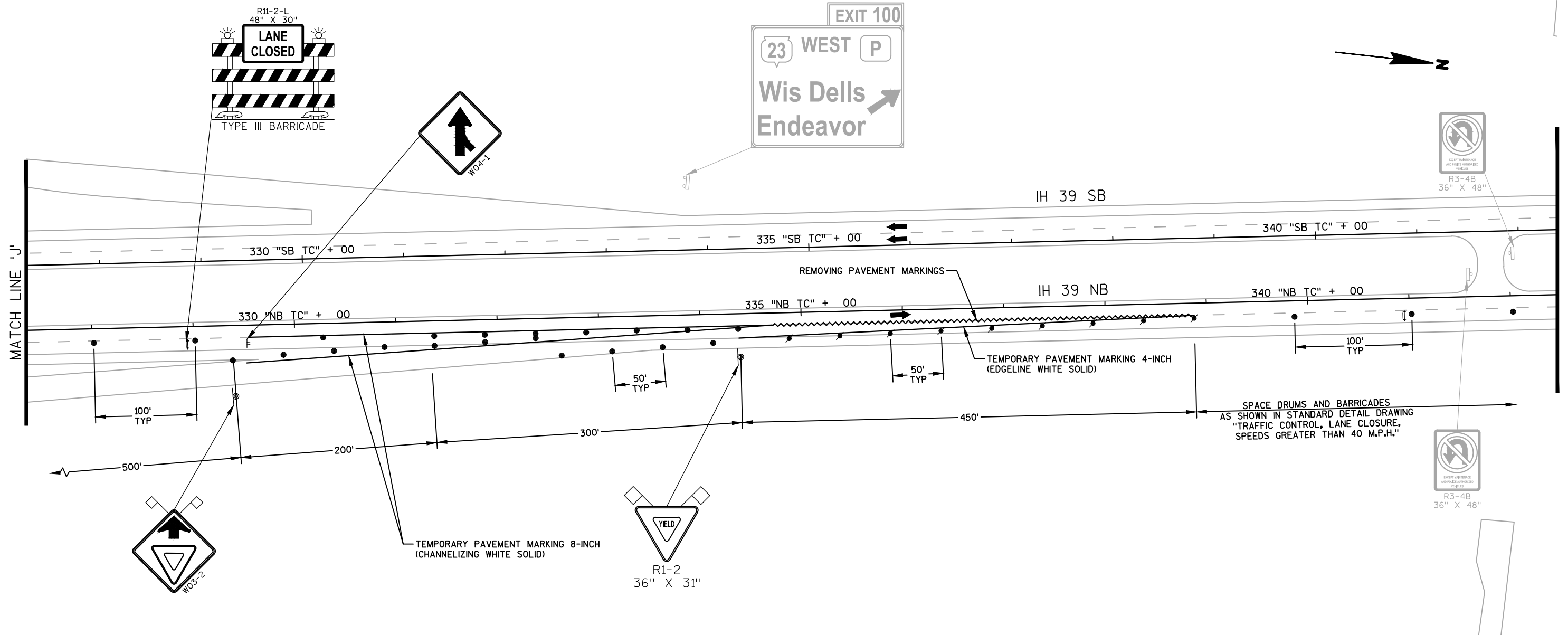


LEGEND	
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	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
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	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
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	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



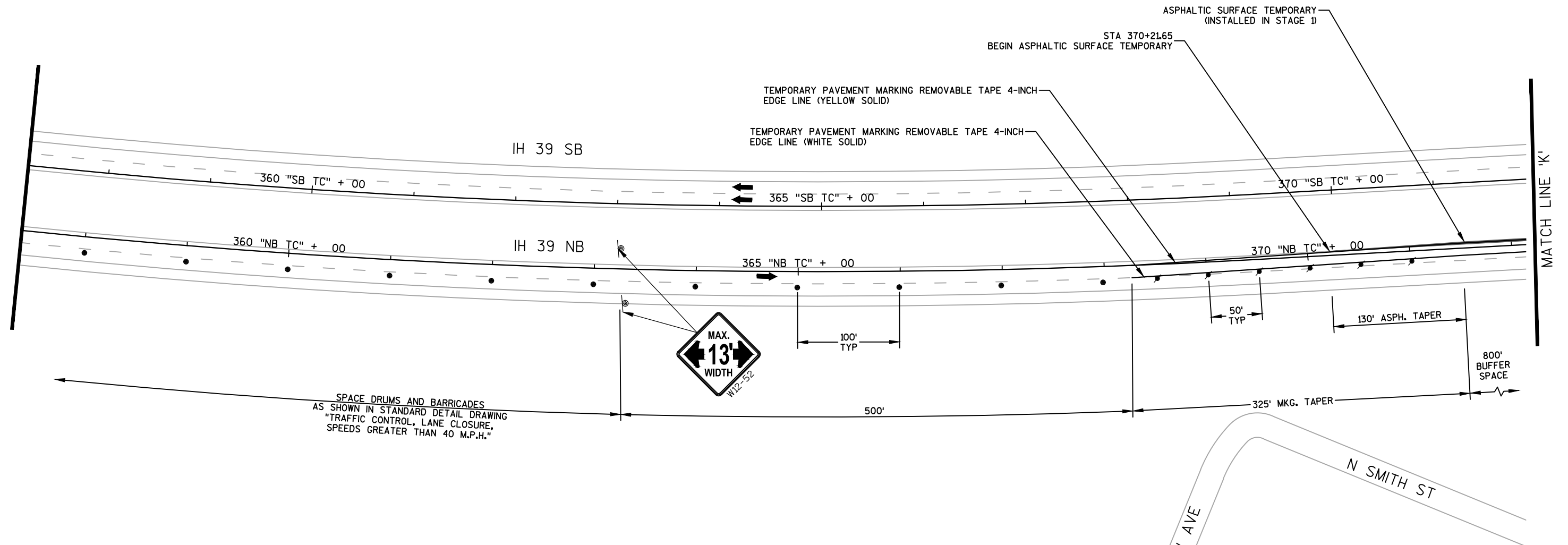


LEGEND	
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	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
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	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



LEGEND

	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
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	TEMPORARY DELINEATOR
	FLAGS 16\"X16\" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



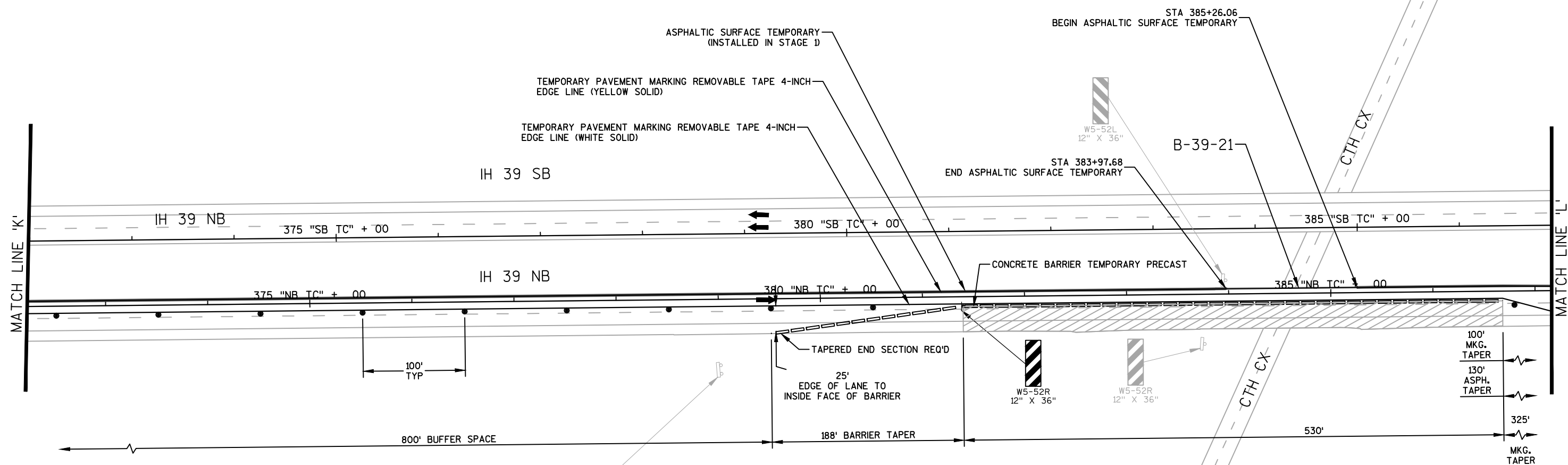
SPACE DRUMS AND BARRICADES
AS SHOWN IN STANDARD DETAIL DRAWING
"TRAFFIC CONTROL, LANE CLOSURE,
SPEEDS GREATER THAN 40 M.P.H."



LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
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














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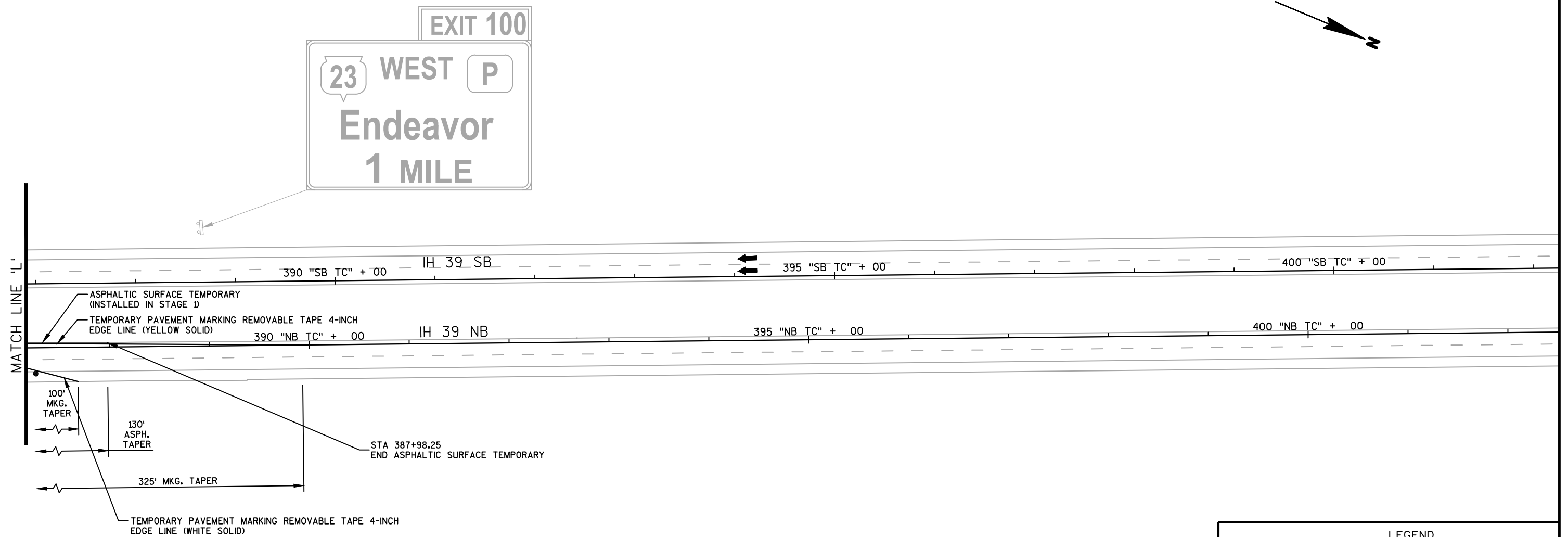
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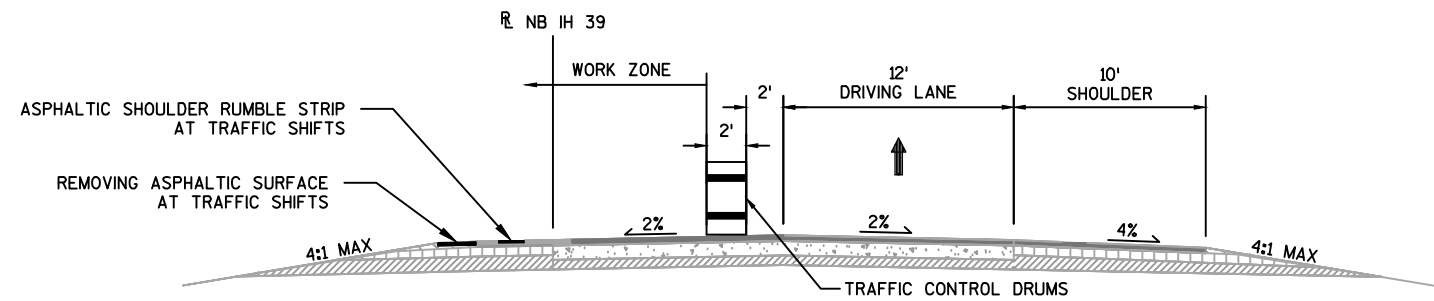


Montello	13
Stevens Point	59
Wausau	90

LEGEND

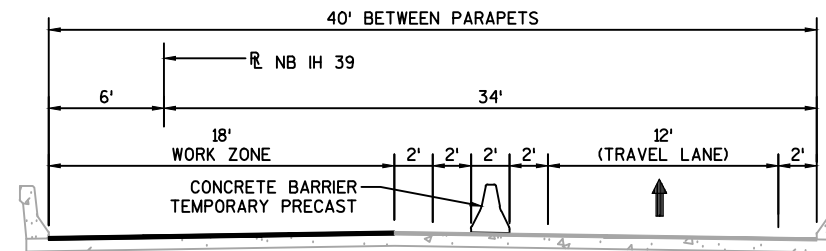
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
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	DIRECTION OF TRAFFIC
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	TEMPORARY DELINEATOR
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	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE





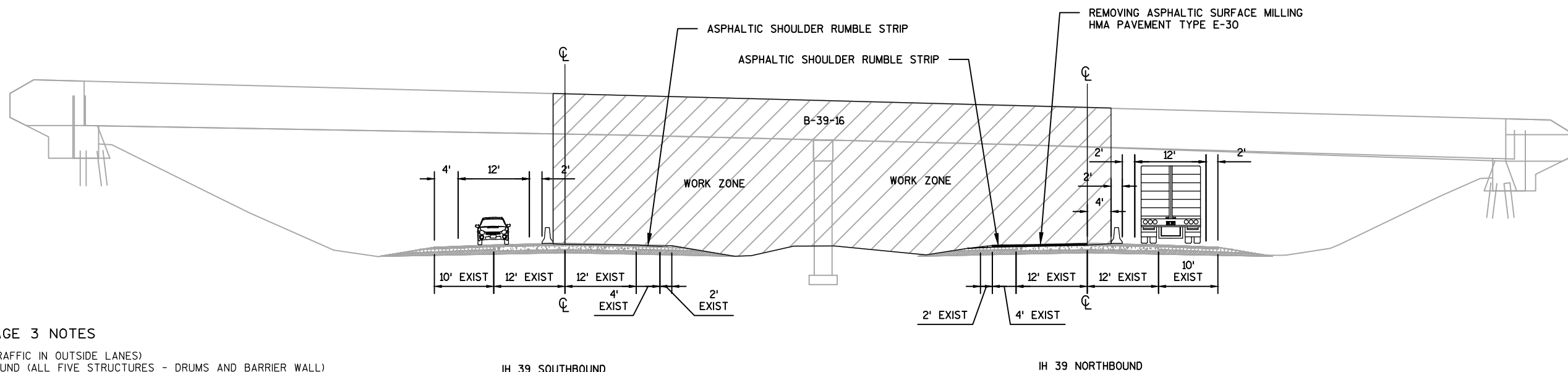
TRAFFIC CONTROL TYPICAL SECTION (IH 39)

STAGE 3
NORTHBOUND - BETWEEN STRUCTURE WORK ZONES
B-39-15/17/19/21



TRAFFIC CONTROL TYPICAL SECTION (IH 39)

STAGE 3
NORTHBOUND - AT STRUCTURE WORK ZONES
B-39-15/17/19/21



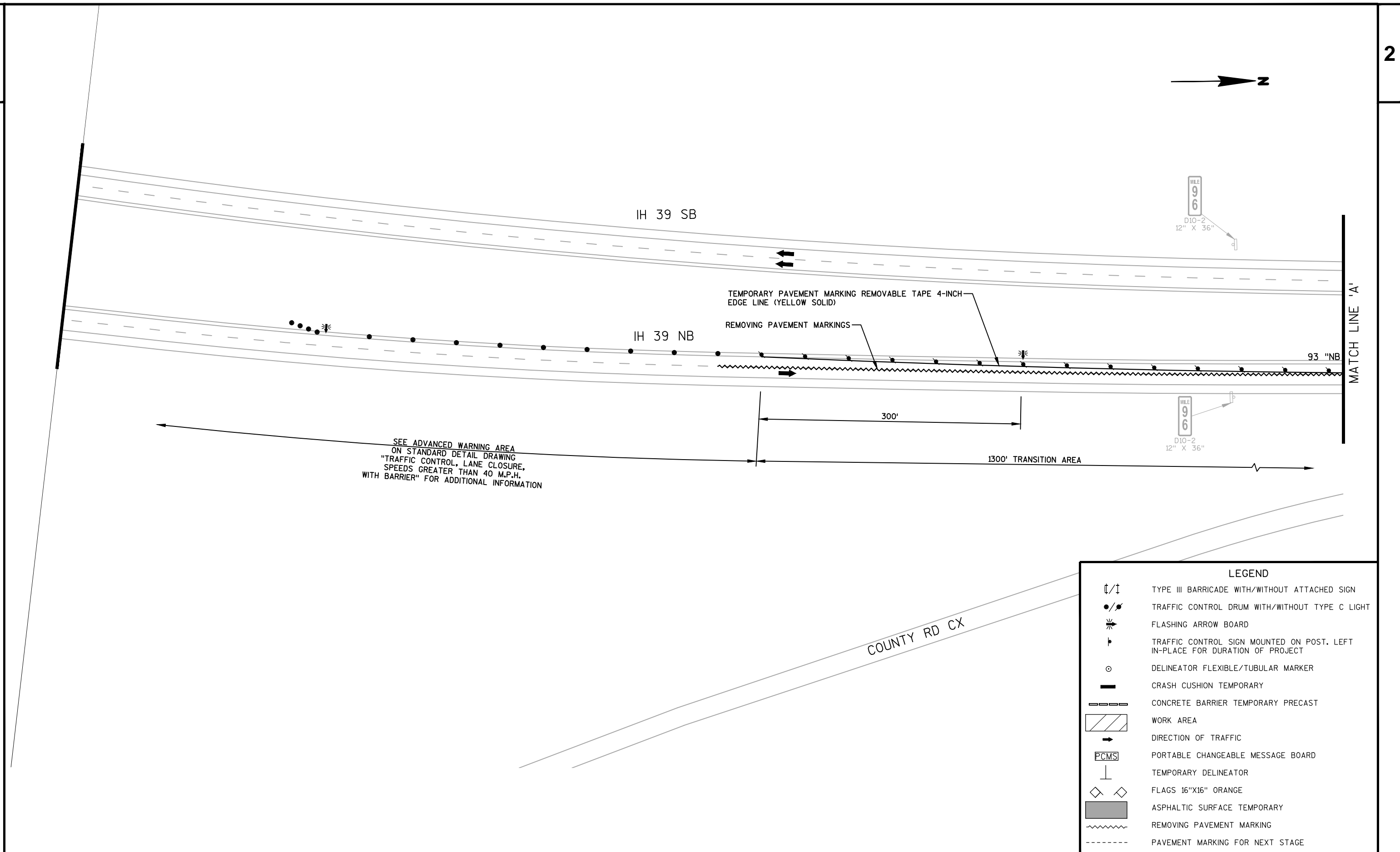
STAGE 3 NOTES

3. STAGE 3 (TRAFFIC IN OUTSIDE LANES)
 - 3.1. NORTHBOUND (ALL FIVE STRUCTURES - DRUMS AND BARRIER WALL)
 - 3.1.1. PAINT GROUSE DRIVE BRIDGE OVER INSIDE LANE
 - 3.1.2. MILL AND OVERLAY INSIDE NORTHBOUND LANE BELOW GROUSE DRIVE
 - 3.1.3. INSIDE LANE DECK OVERLAYS
 - 3.1.4. INSIDE LANE BRIDGE APPROACHES
 - 3.1.5. REMOVE INSIDE TEMPORARY PAVEMENT MARKINGS
 - 3.1.6. REMOVE INSIDE TEMPORARY ASPHALT
 - 3.1.7. INSTALL PERMANENT INSIDE PAVEMENT MARKINGS
 - 3.1.8. REINSTALL INSIDE RUMBLE STRIPS
 - 3.2. SOUTHBOUND (GROUSE DRIVE ONLY - DRUMS AND BARRIER WALL)
 - 3.2.1. PAINT GROUSE DRIVE BRIDGE OVER INSIDE LANE
 - 3.2.2. REMOVE INSIDE TEMPORARY PAVEMENT MARKINGS
 - 3.2.3. INSTALL PERMANENT INSIDE PAVEMENT MARKINGS
 - 3.2.4. REINSTALL INSIDE RUMBLE STRIPS

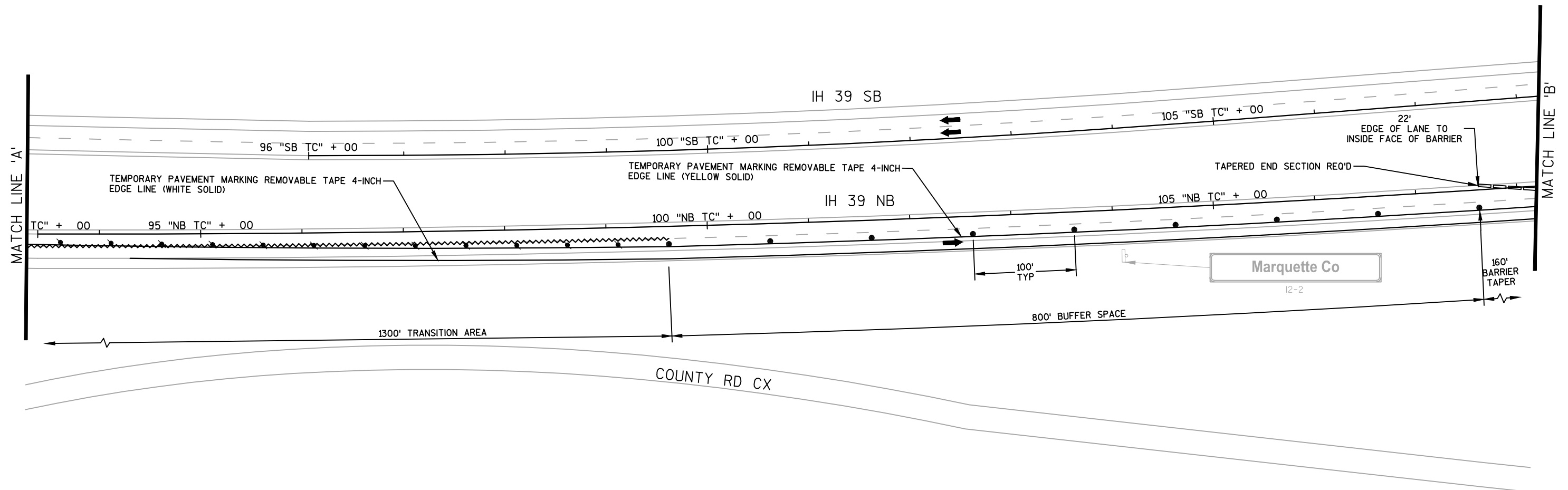
TRAFFIC CONTROL TYPICAL SECTION (IH 39)

STAGE 3
NORTHBOUND & SOUTHBOUND - AT GROUSE DRIVE OVERPASS
B-39-16

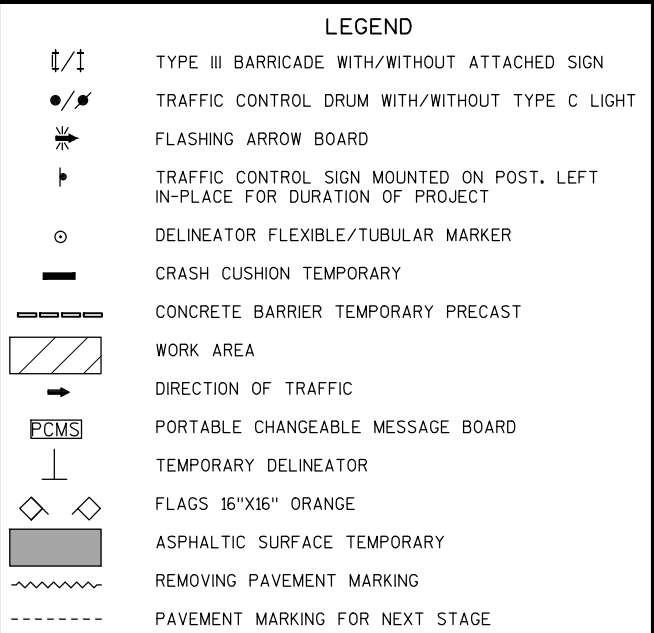
SEE STANDARD DETAIL "TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M.P.H. WITH BARRIER" FOR ADDITIONAL INFORMATION.

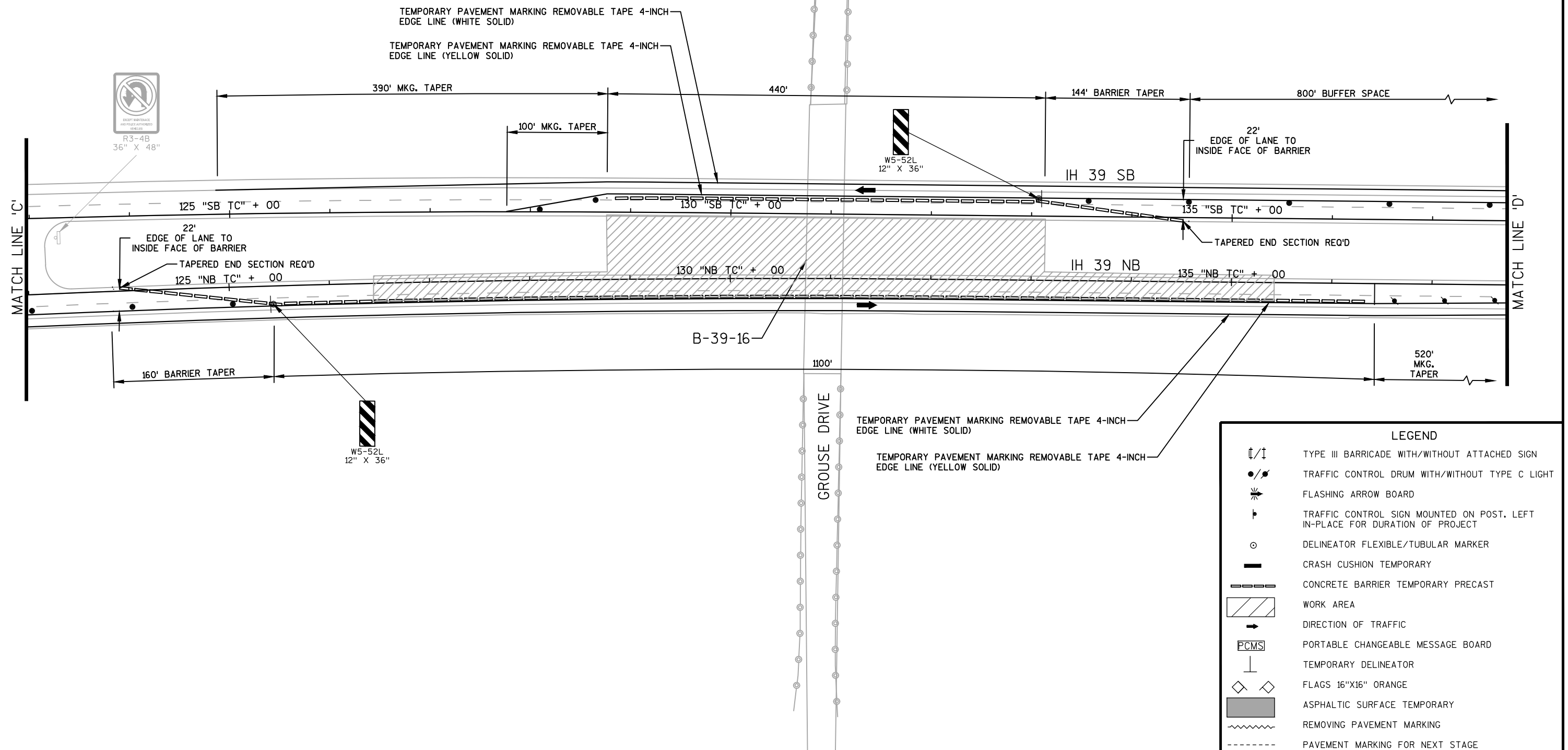


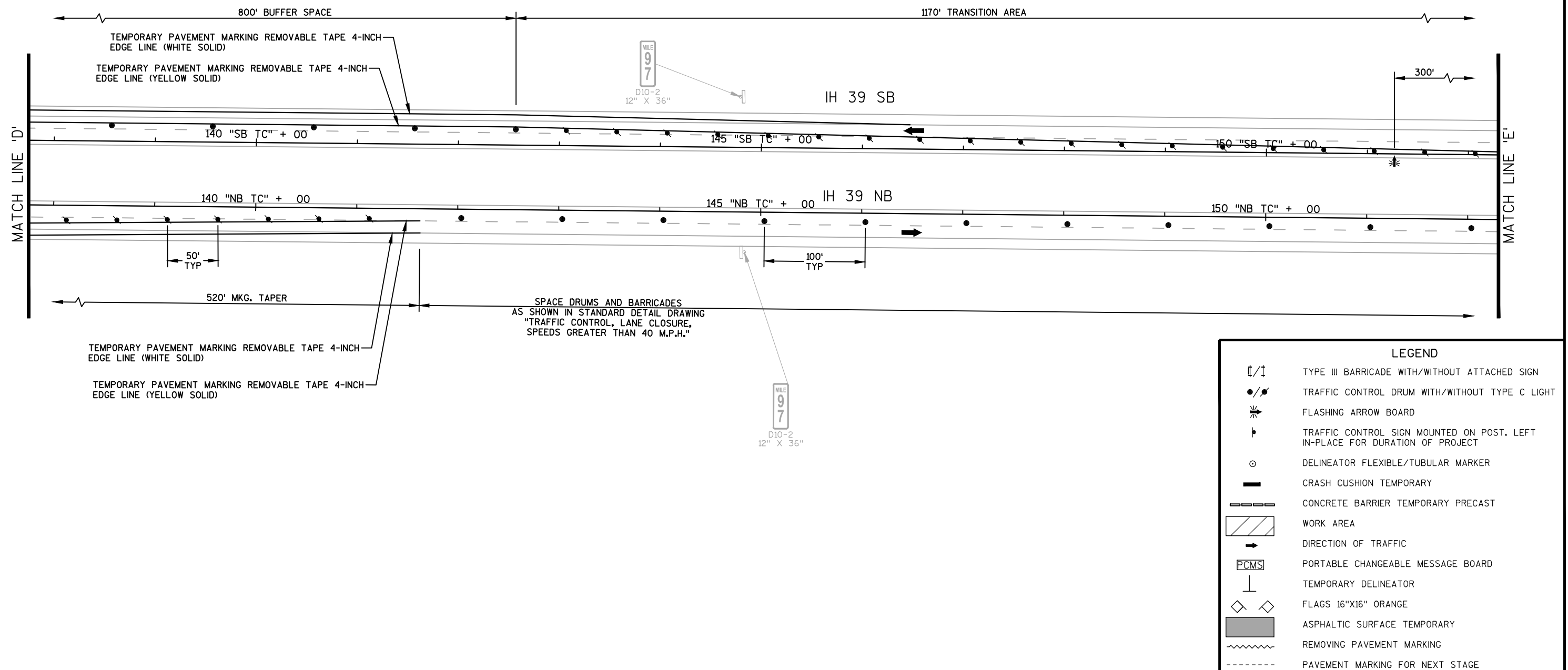
PROJECT NO:1166-06-63	HWY:IH 39	COUNTY:MARQUETTE	TRAFFIC CONTROL - STAGE 3	SHEET	E
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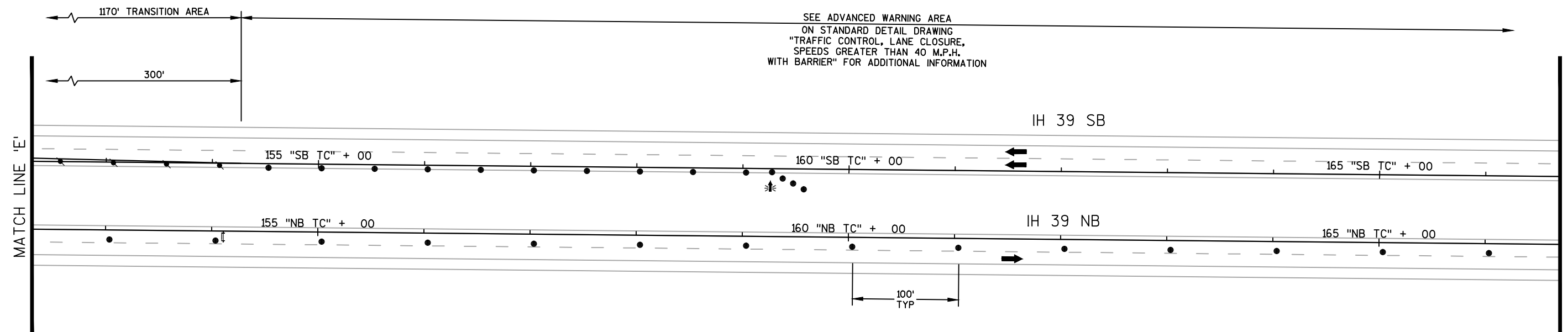


LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

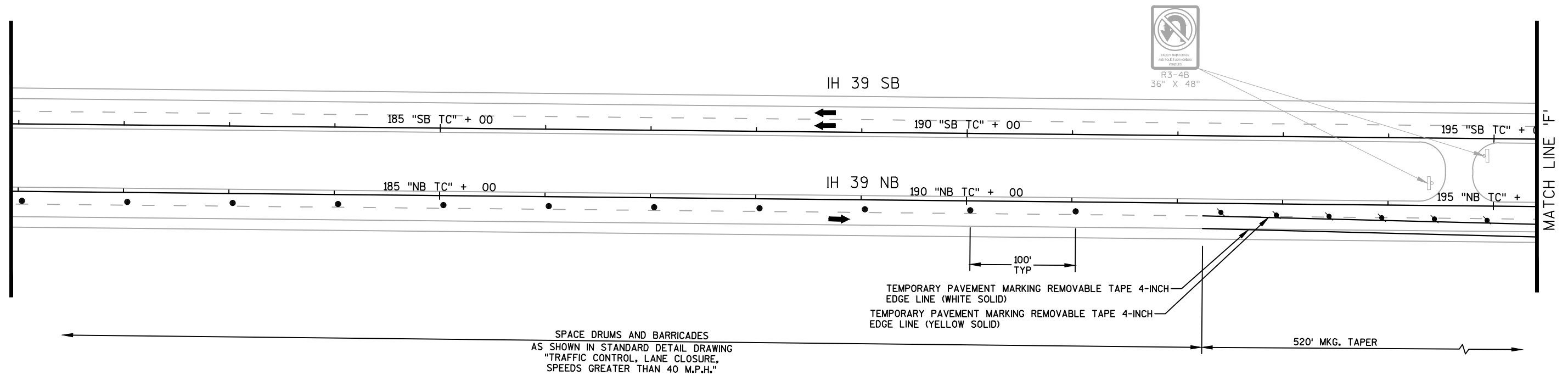




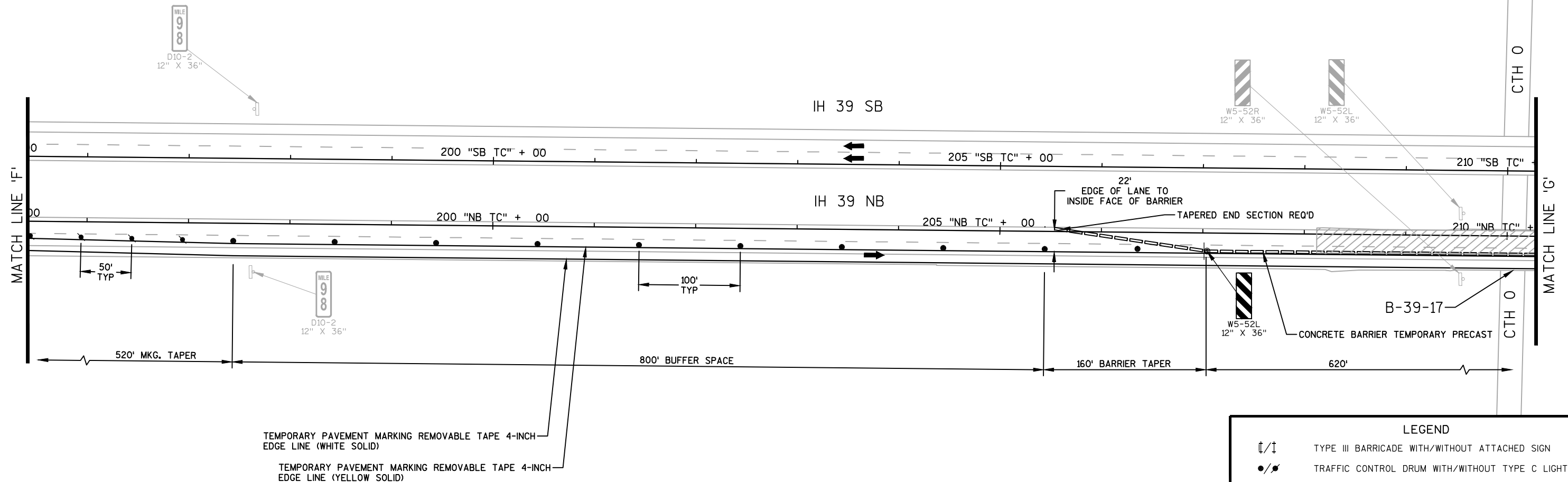


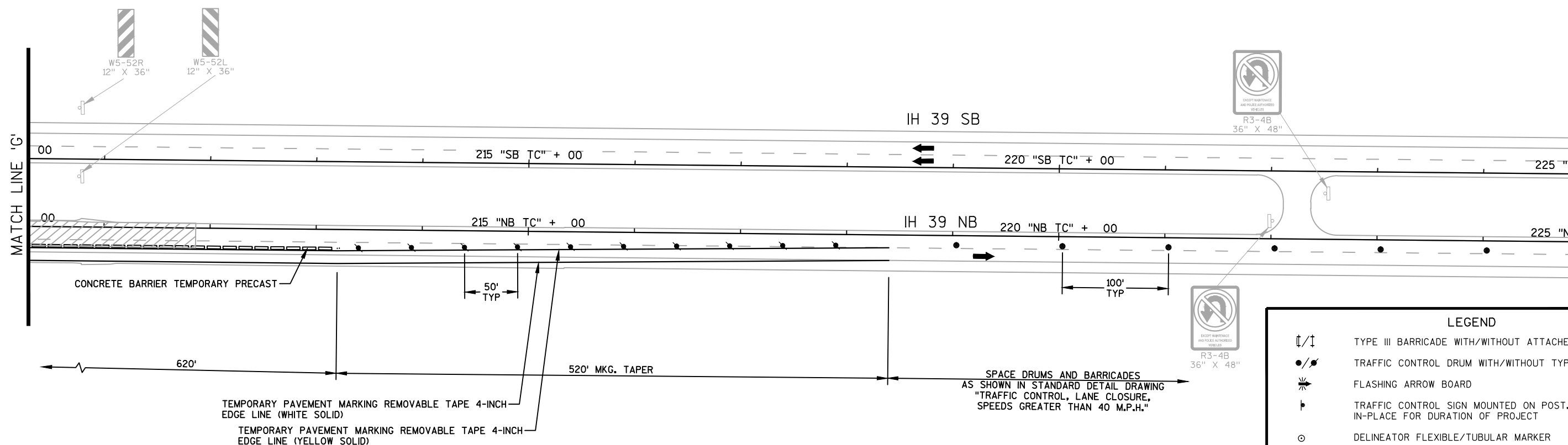

















LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

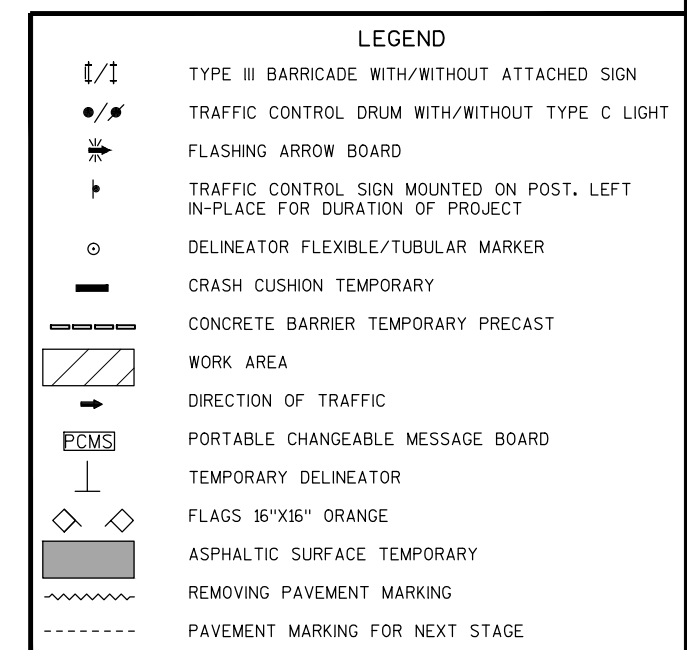


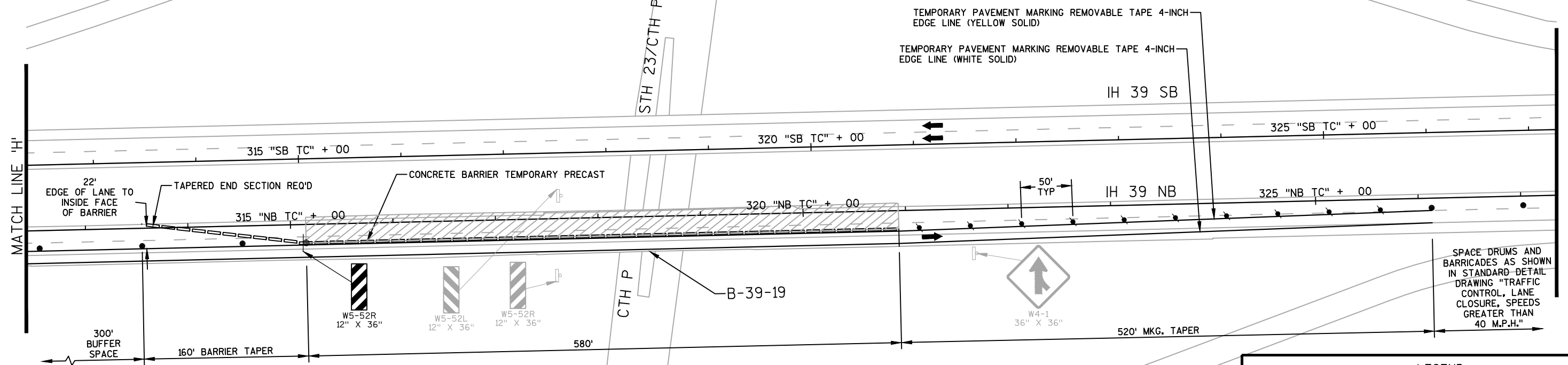
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	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16\"X16\" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



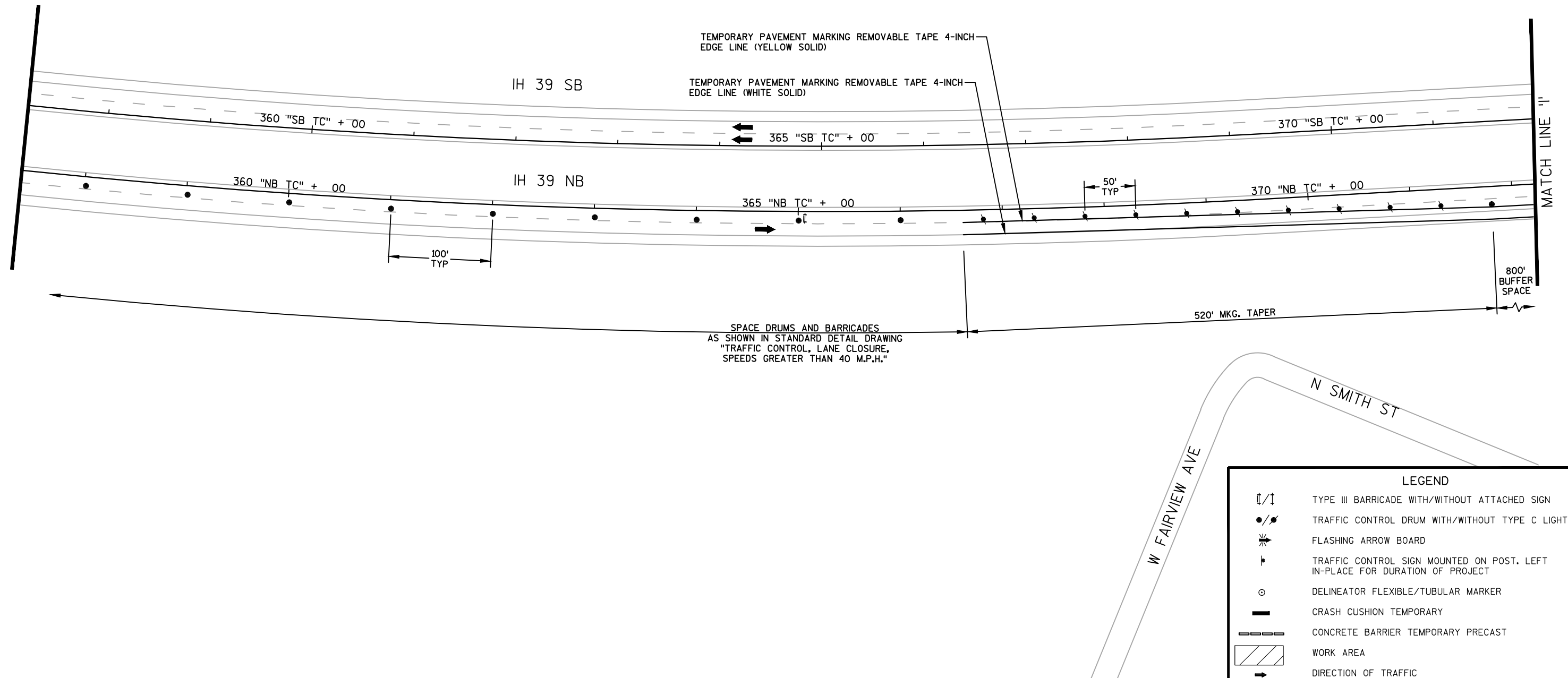


LEGEND	
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	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

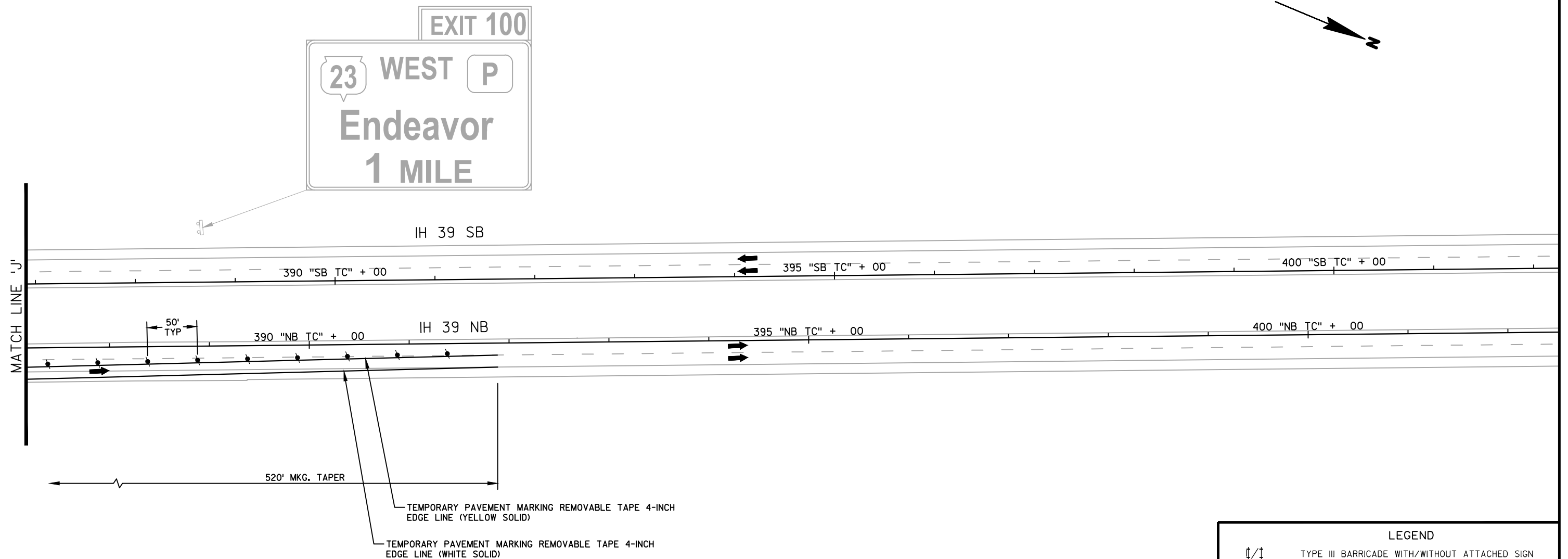




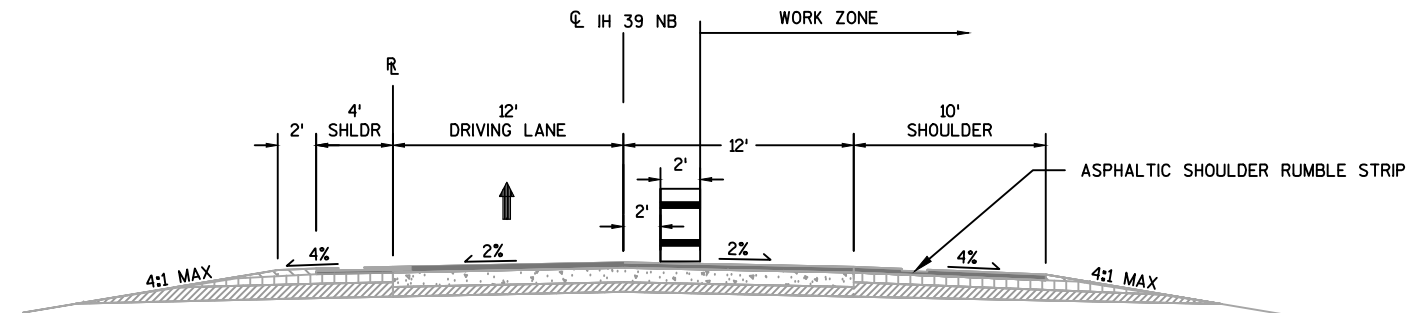
LEGEND	
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	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

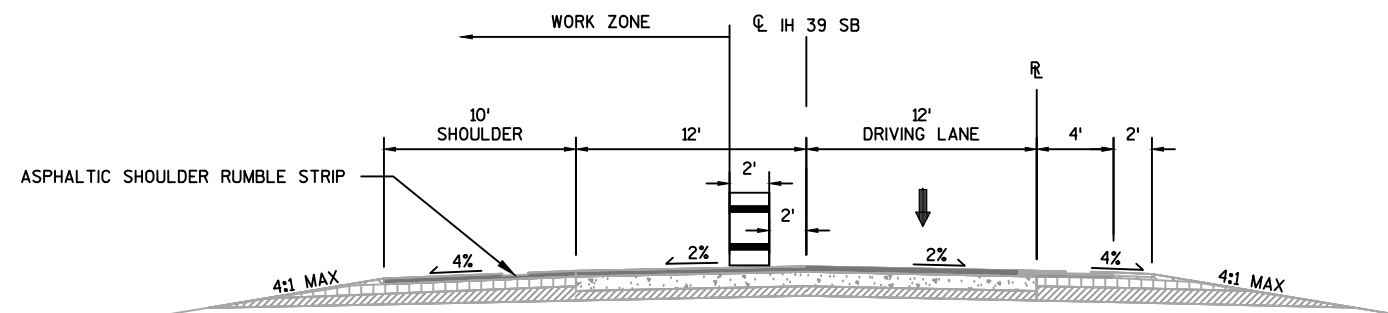


LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



TRAFFIC CONTROL TYPICAL SECTION

STAGE 4
NORTHBOUND - CONTINUOUS LANE CLOSURE (WORK AT STRUCTURES ONLY)
B-39-15/16/17/19/21

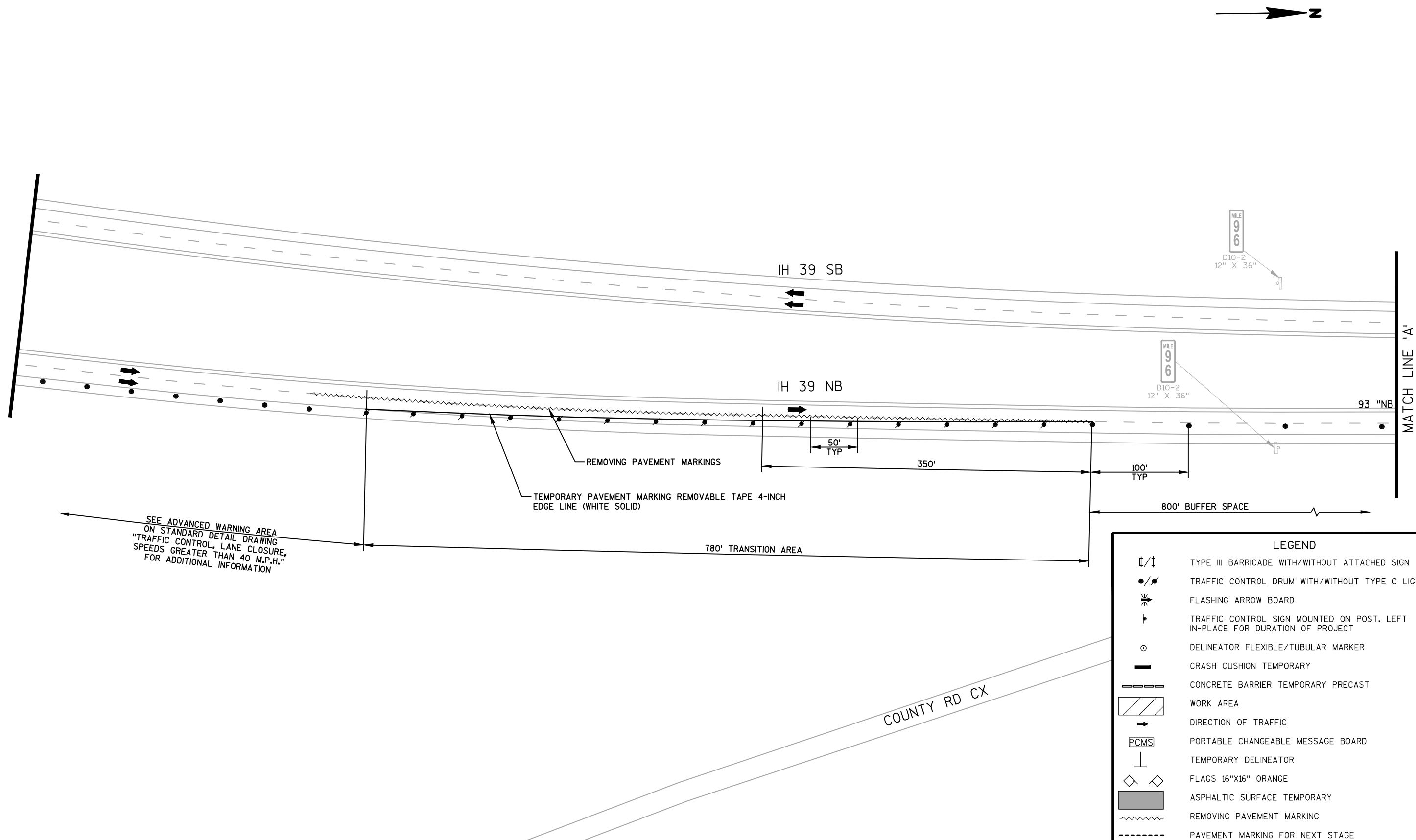


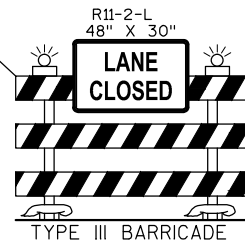
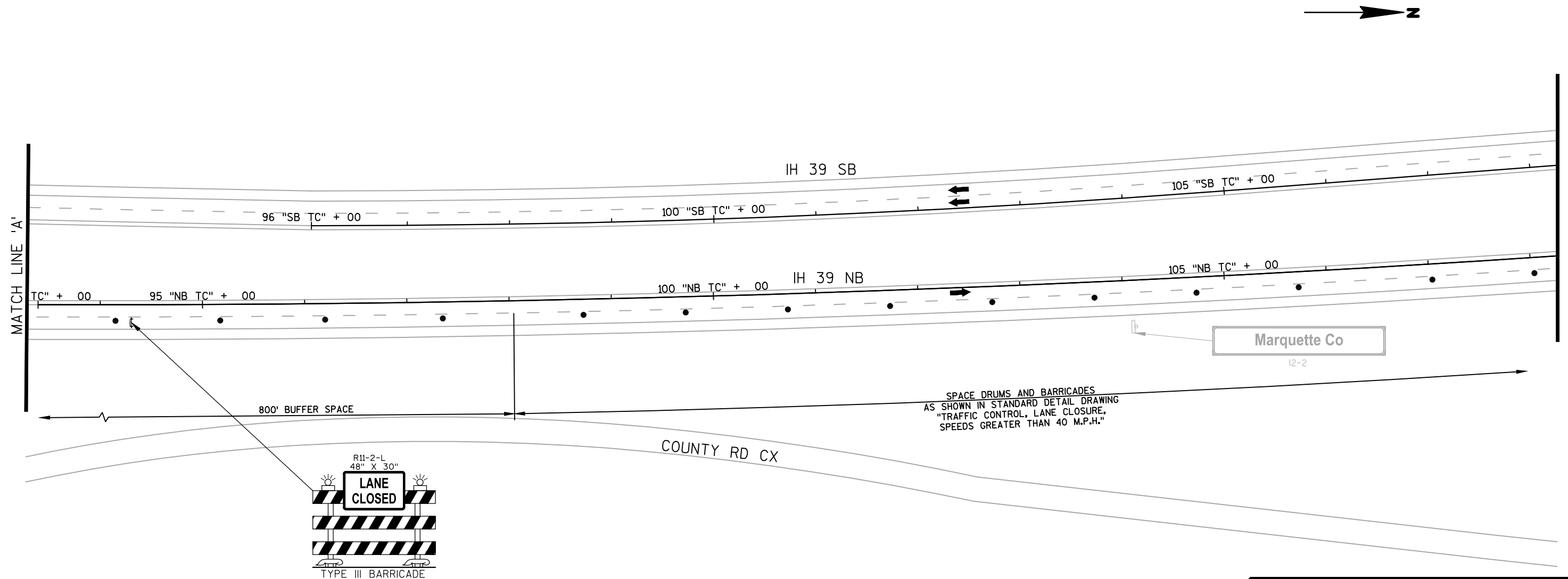
TRAFFIC CONTROL TYPICAL SECTION

STAGE 4
SOUTHBOUND - WORK AT STRUCTURE ONLY
B-39-16

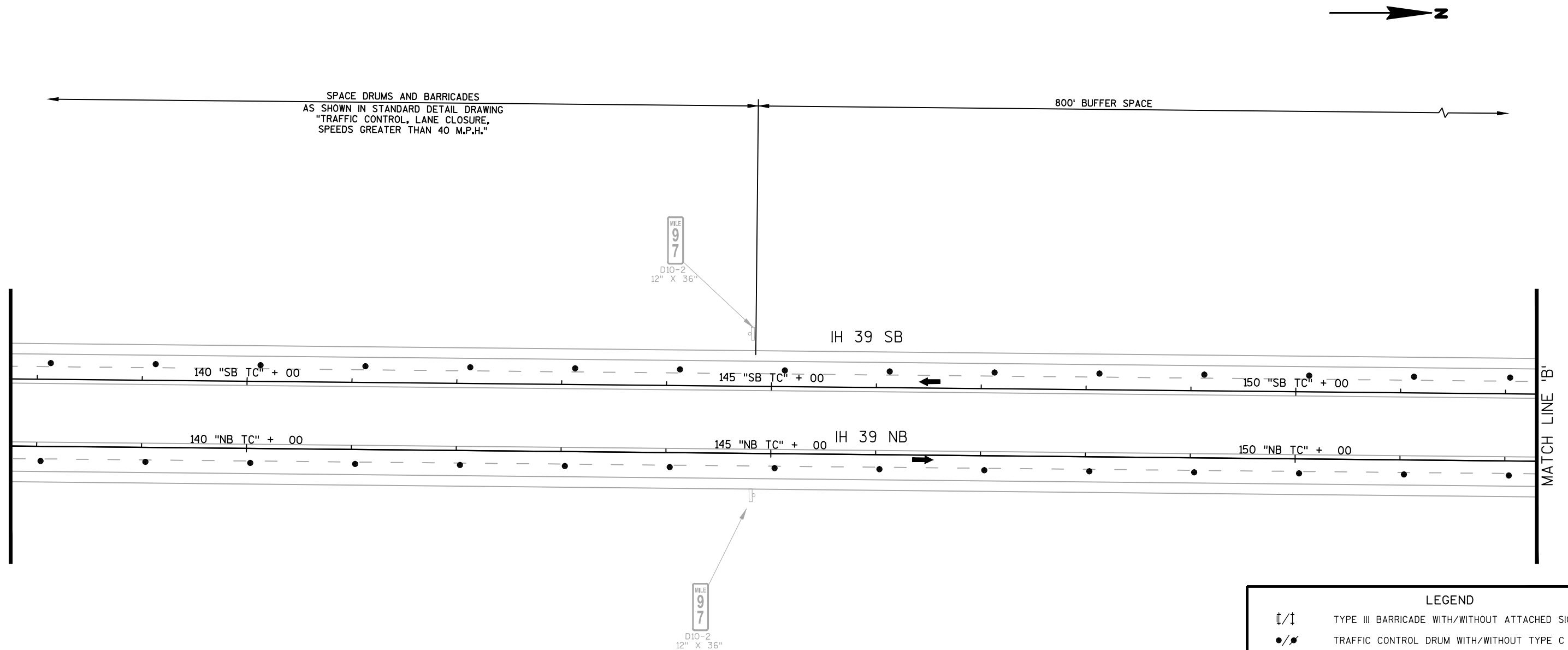
STAGE 4 NOTES

4. STAGE 4 (TRAFFIC IN INSIDE LANES)
 - 4.1. NORTHBOUND (ALL FIVE STRUCTURES - DRUMS ONLY)
 - 4.1.1. REMOVE OUTSIDE TEMPORARY PAVEMENT MARKINGS
 - 4.1.2. INSTALL PERMANENT OUTSIDE PAVEMENT MARKINGS
 - 4.1.3. REINSTALL OUTSIDE RUMBLE STRIPS
 - 4.2. SOUTHBOUND (GROUSE DRIVE ONLY - DRUMS ONLY)
 - 4.2.1. REMOVE OUTSIDE TEMPORARY PAVEMENT MARKINGS
 - 4.2.2. INSTALL PERMANENT OUTSIDE PAVEMENT MARKINGS
 - 4.2.3. REINSTALL OUTSIDE RUMBLE STRIPS

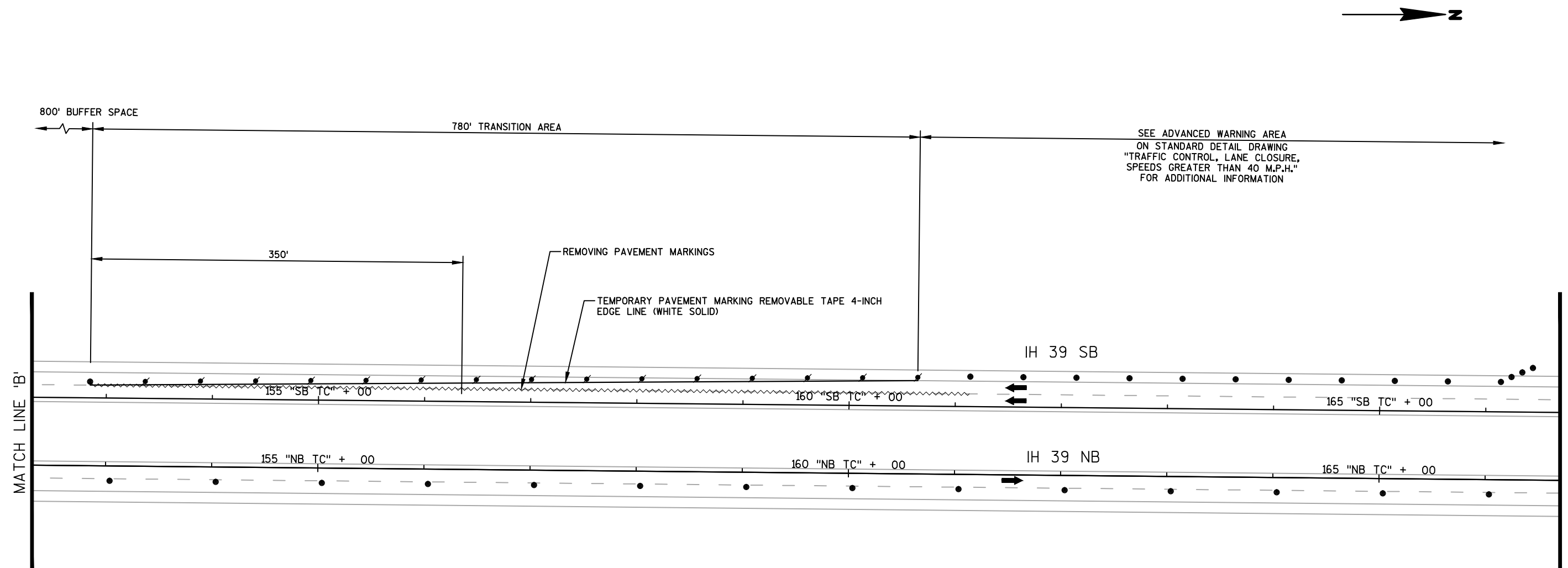




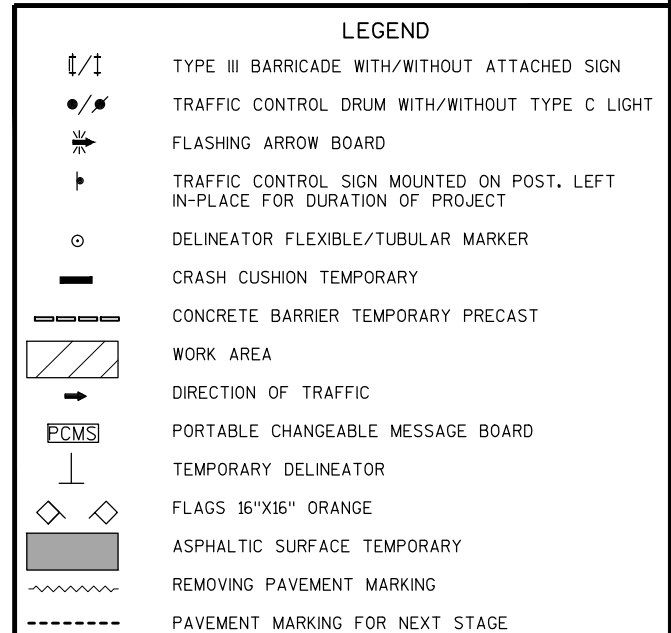
LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

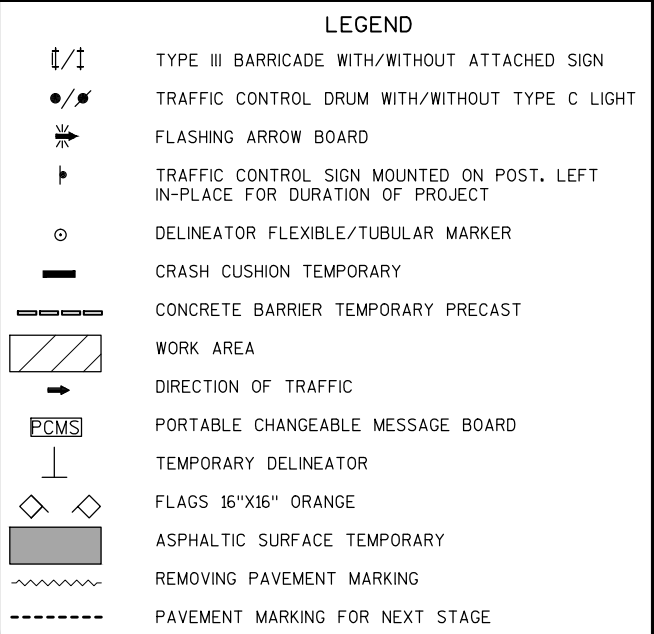


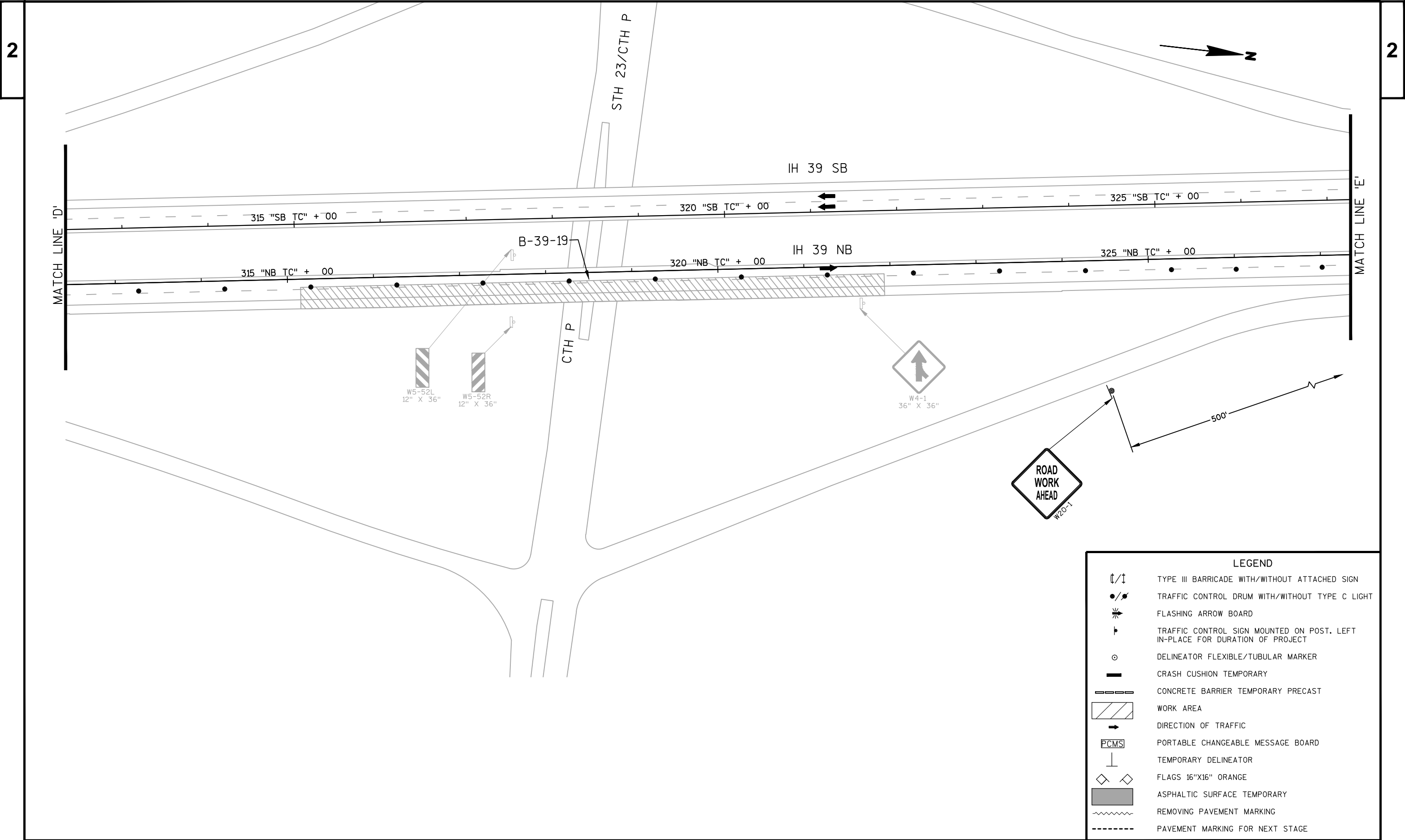
LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

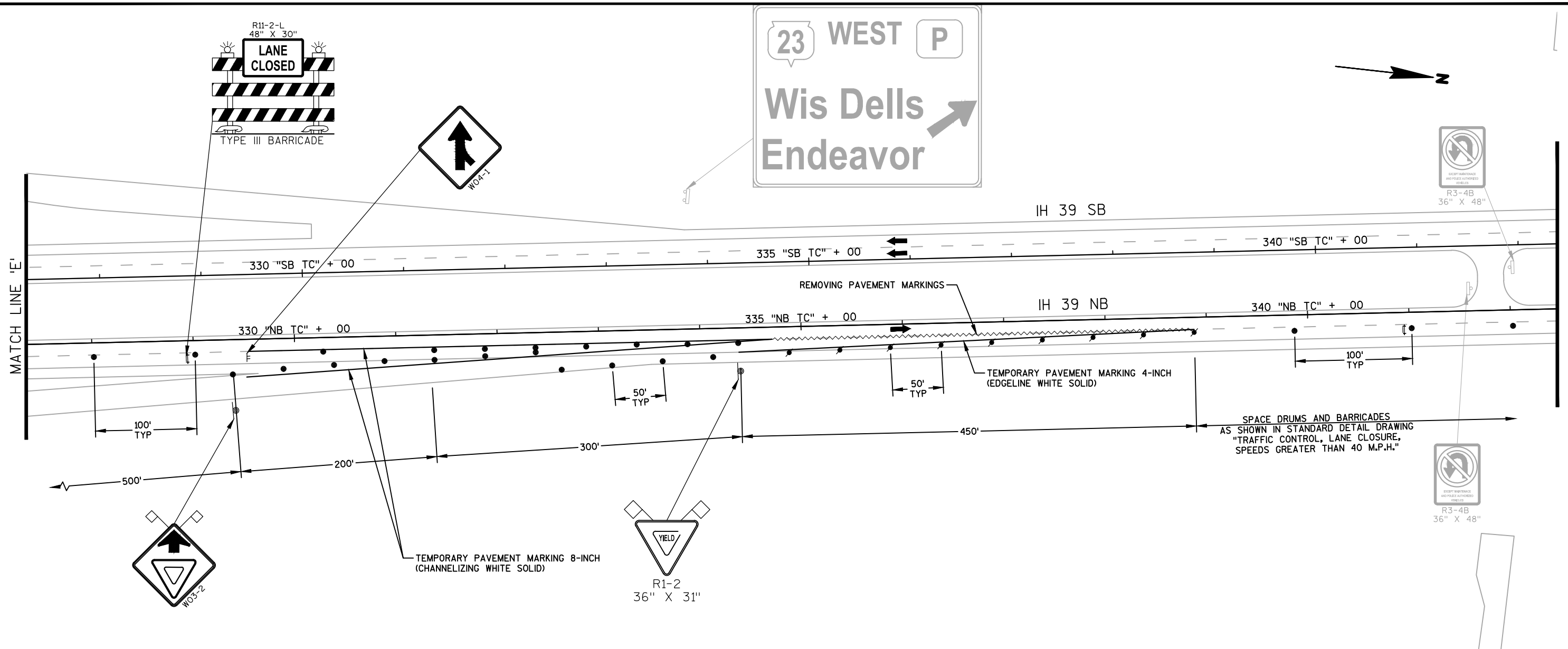


LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE









LEGEND

	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16\"X16\" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

PROJECT NO:1166-06-63

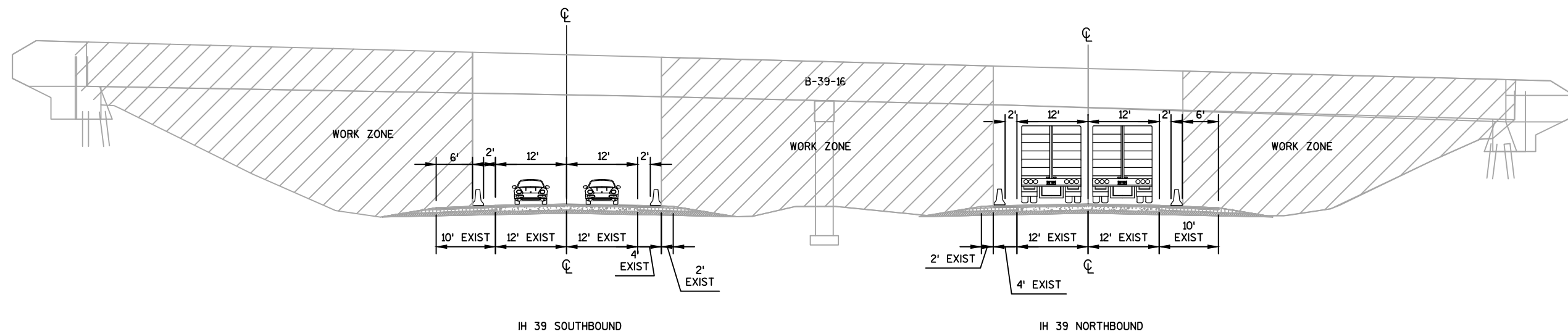
HWY: IH 39

COUNTY: MARQUETTE

TRAFFIC CONTROL - STAGE 4

SHEET

E

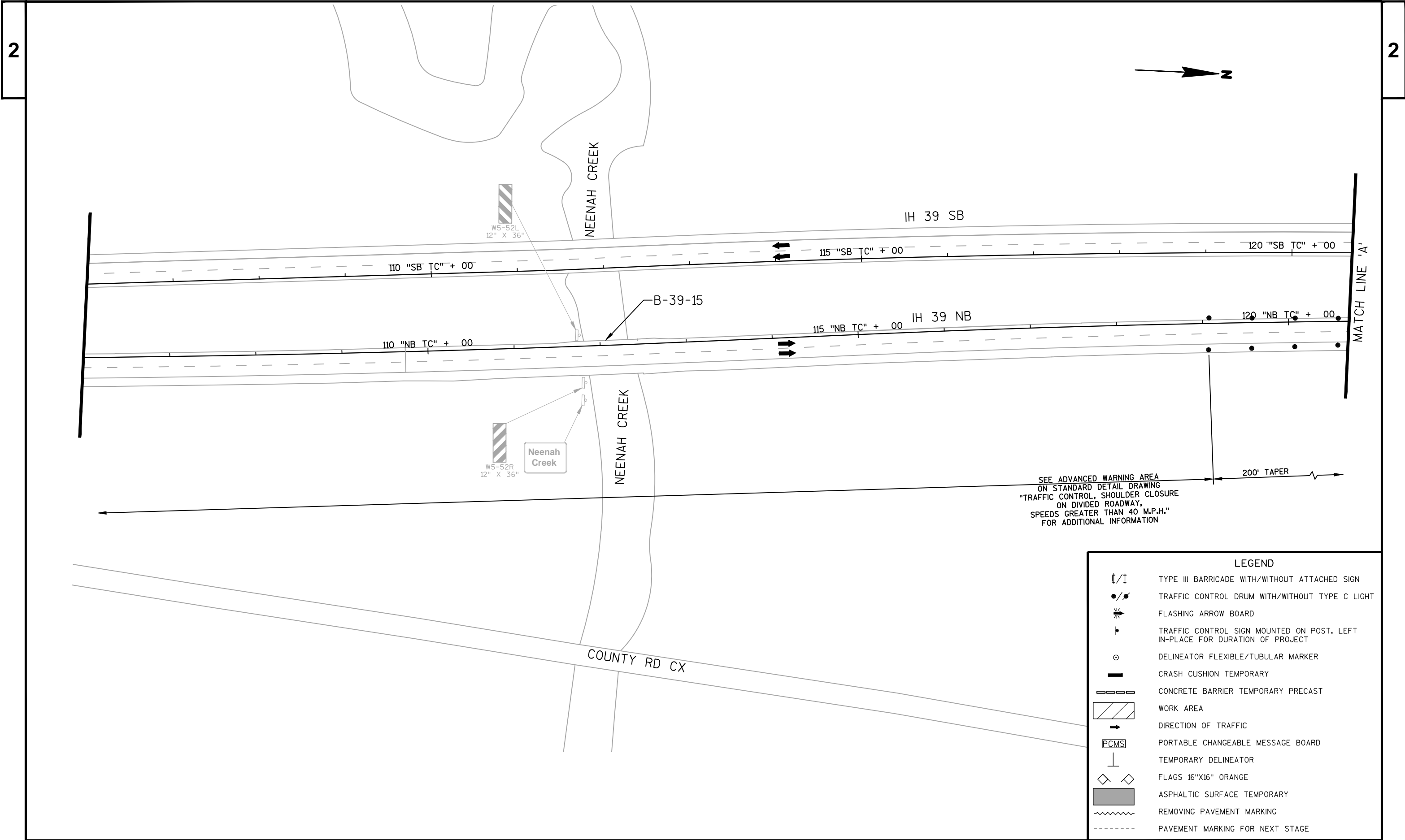


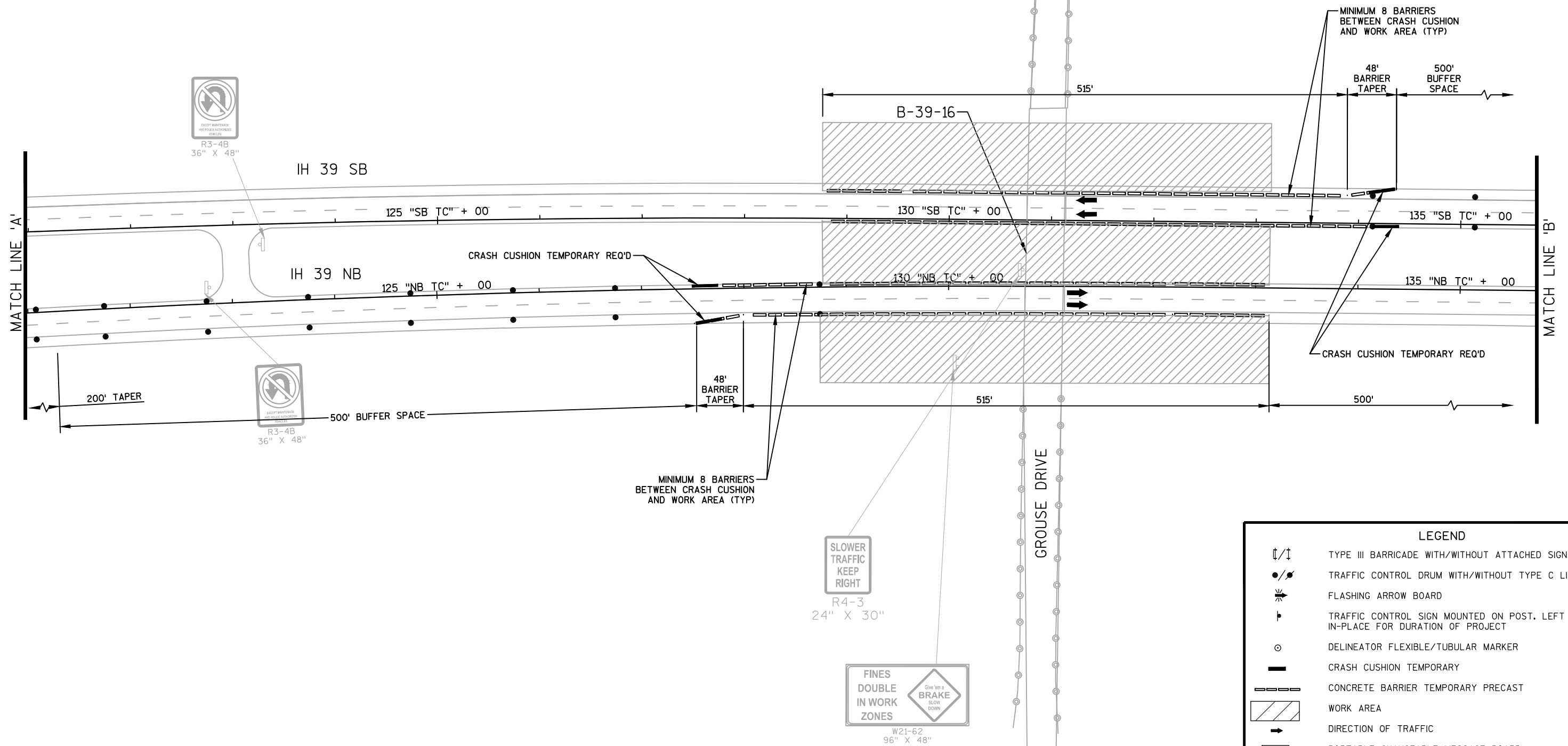
TRAFFIC CONTROL TYPICAL SECTION (IH 39)

STAGE 5
NORTHBOUND & SOUTHBOUND - AT GROUSE DRIVE OVERPASS
B-39-16

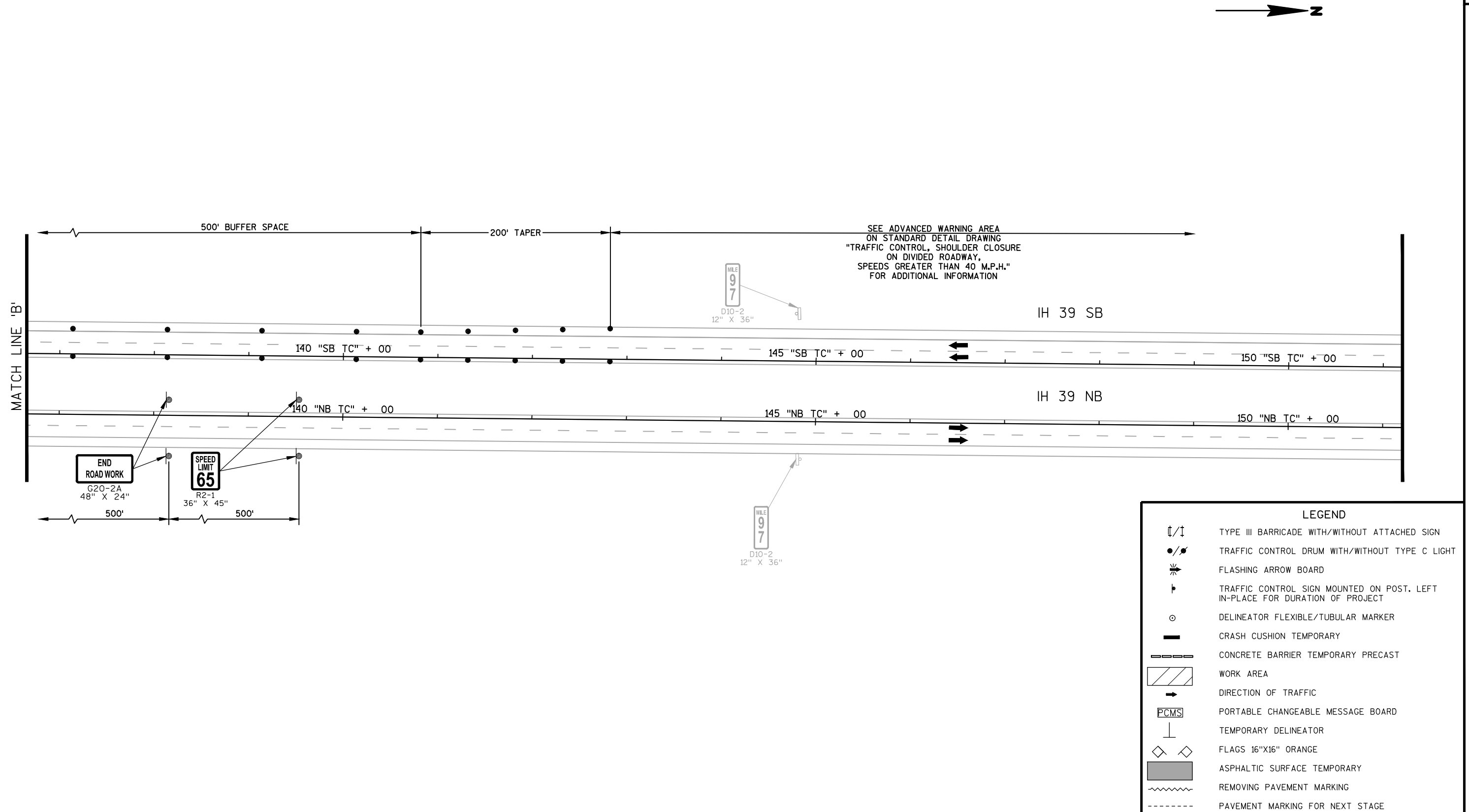
STAGE 5 NOTES

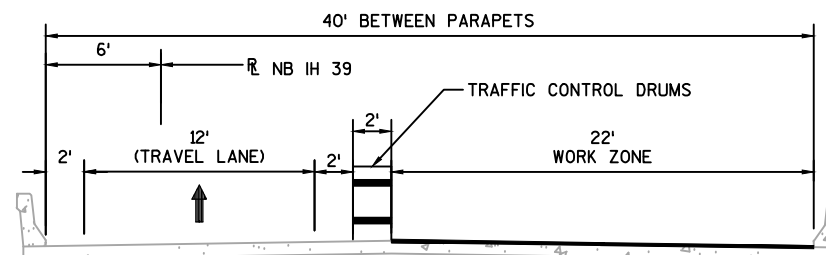
5. STAGE 5 (BOTH SHOULDERS CLOSED)
 - 5.1. NORTHBOUND (GROUSE DRIVE ONLY - DRUMS AND BARRIER WALL)
 - 5.1.1. JACK GROUSE DRIVE BRIDGE
 - 5.2. SOUTHBOUND (GROUSE DRIVE ONLY - DRUMS AND BARRIER WALL)
 - 5.2.1. JACK GROUSE DRIVE BRIDGE





LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



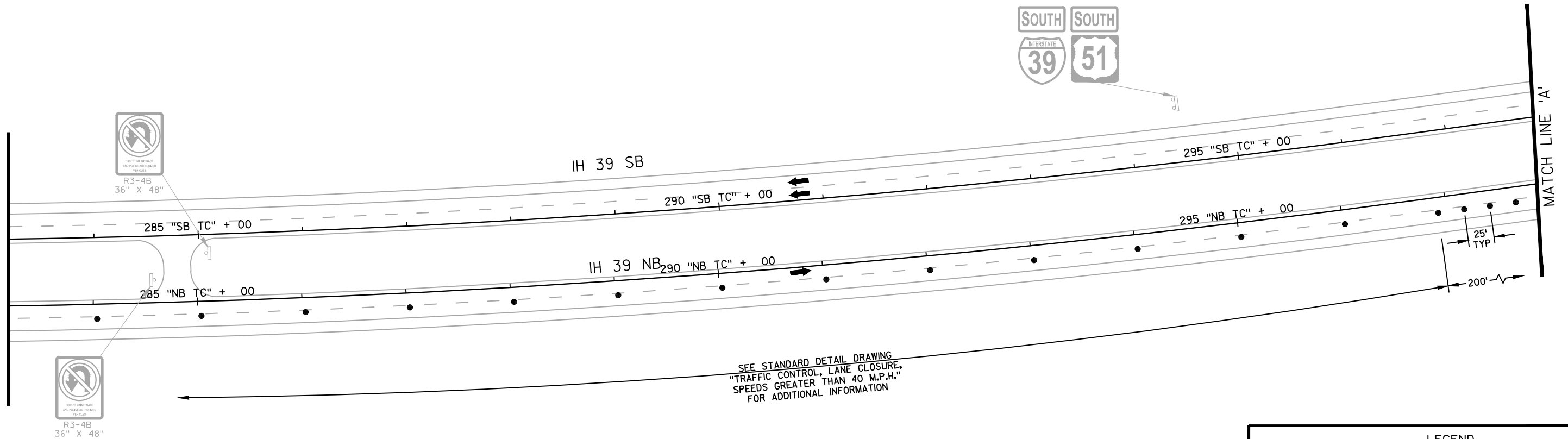


TRAFFIC CONTROL TYPICAL SECTION (IH 39)

STAGE 6
NORTHBOUND - WORK AT STRUCTURE ONLY
B-39-19

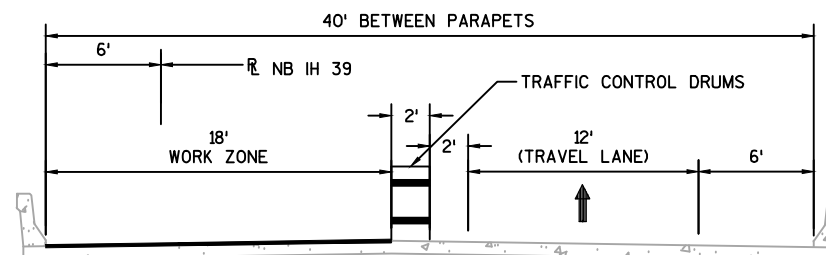
STAGE 6 NOTES

- 6. STAGE 6 (TRAFFIC IN INSIDE LANES)
- 6.1. NORTHBOUND (CTH P ONLY - DRUMS ONLY)
- 6.1.1. POLYMER OVERLAY CTH P BRIDGE OUTSIDE LANE



LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



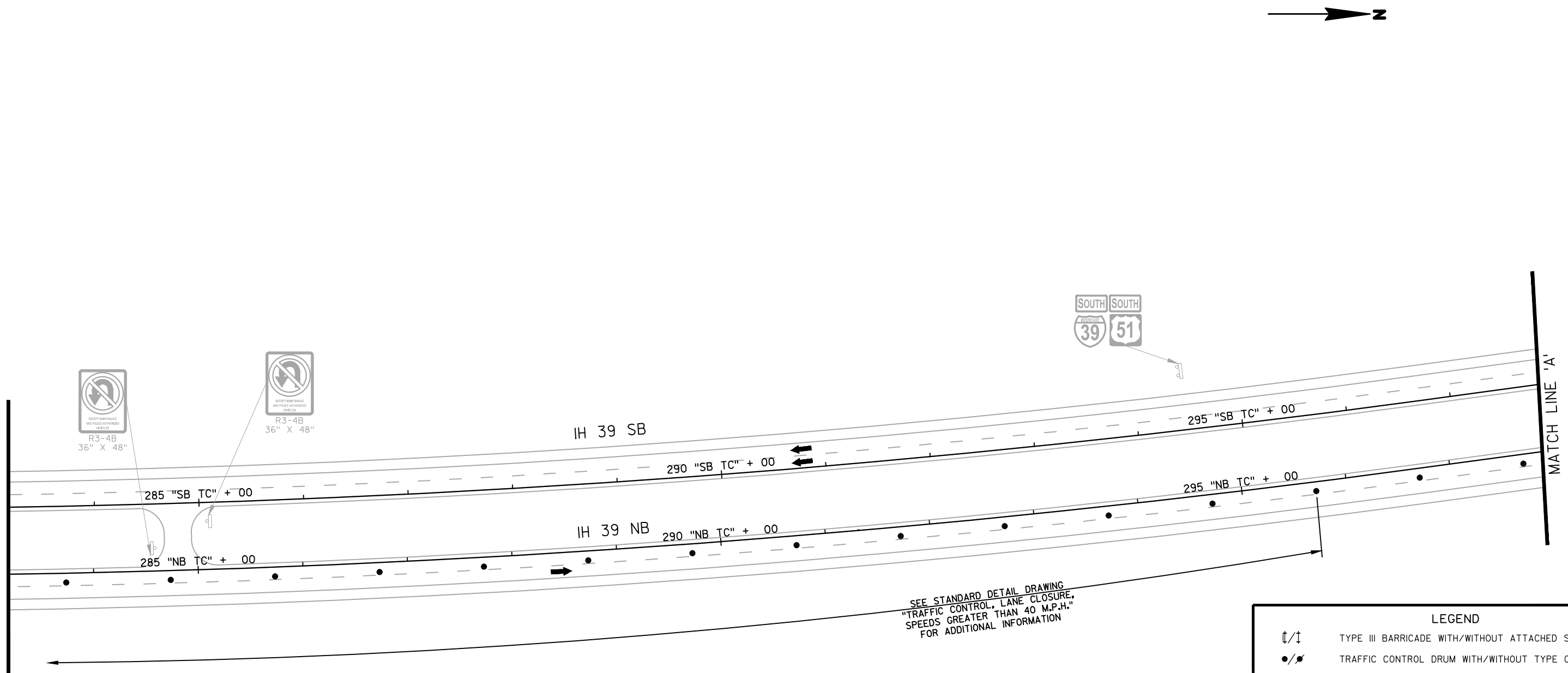


TRAFFIC CONTROL TYPICAL SECTION (IH 39)

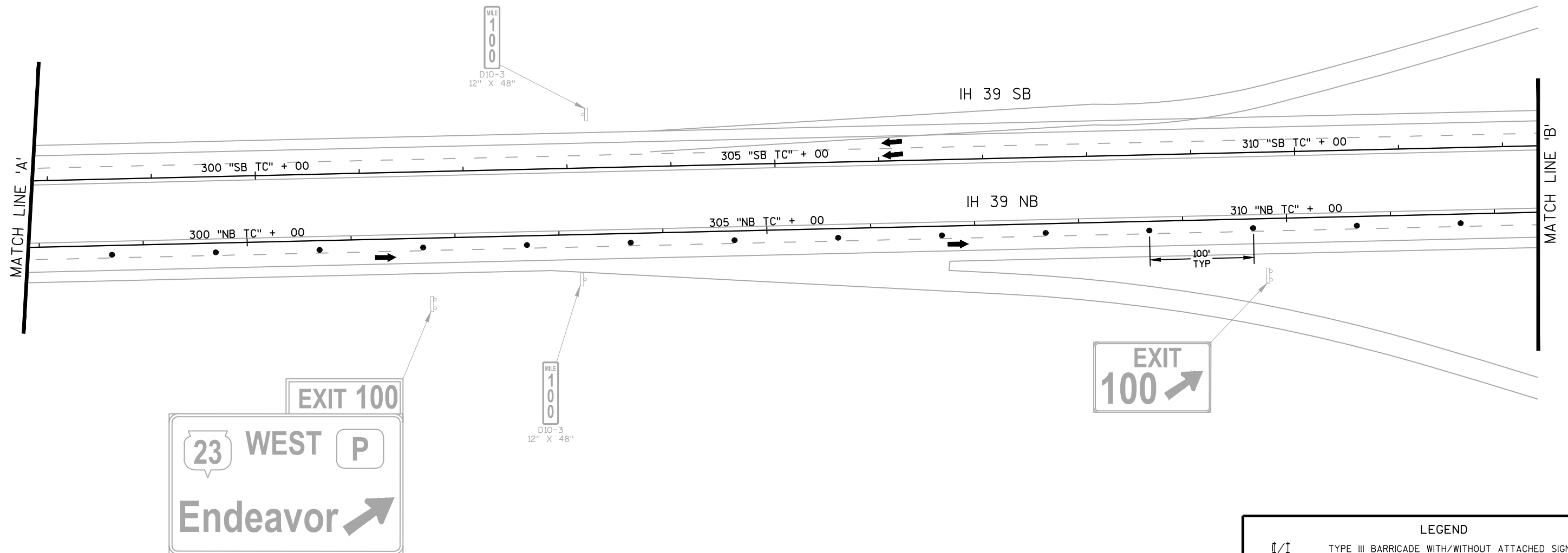
STAGE 6
NORTHBOUND - WORK AT STRUCTURE ONLY
B-39-19

STAGE 7 NOTES

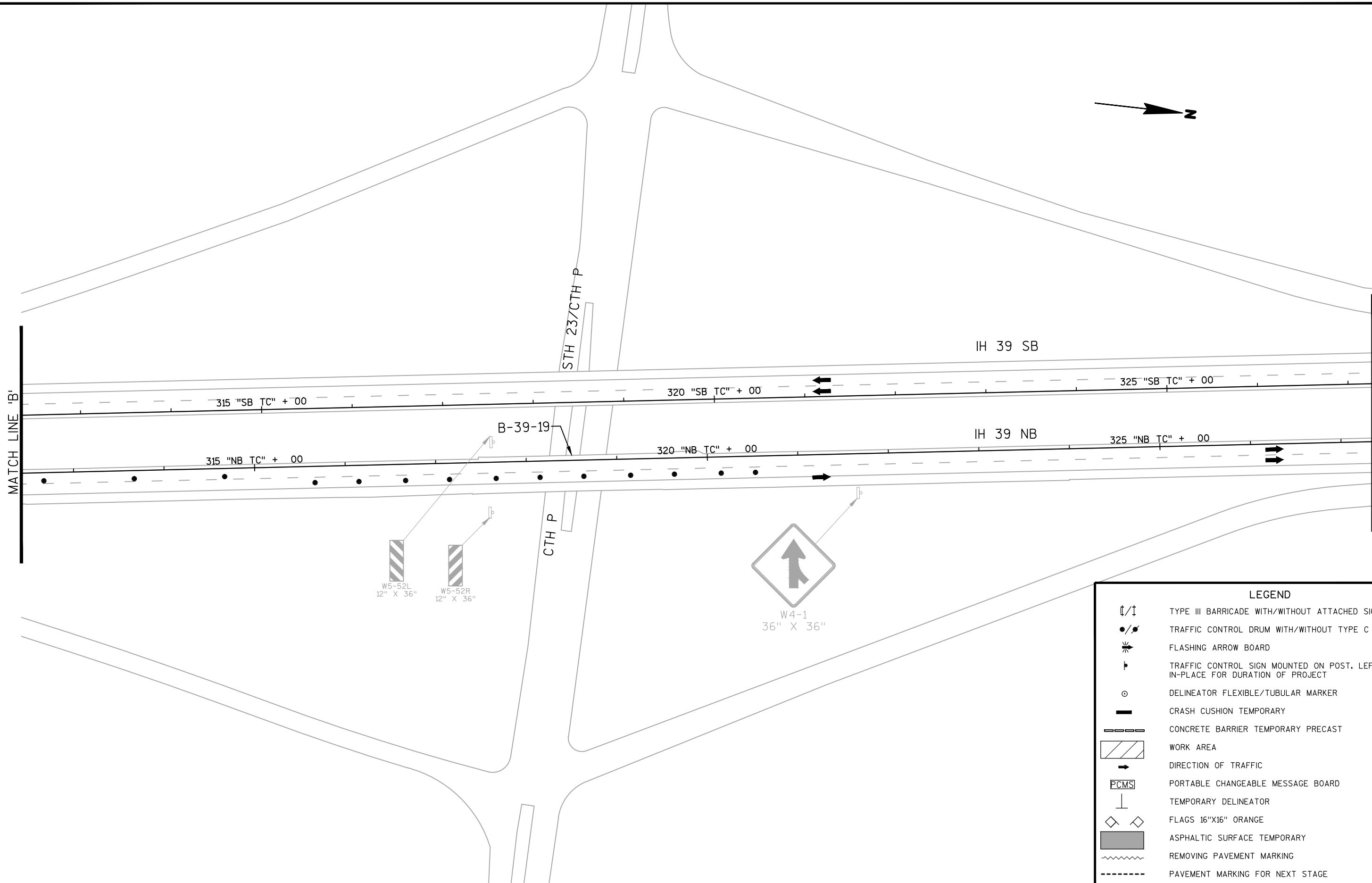
- 7. STAGE 7 (TRAFFIC IN OUTSIDE LANES)
- 7.1. NORTHBOUND (CTH P ONLY - DRUMS ONLY)
- 7.1.1. POLYMER OVERLAY CTH P BRIDGE INSIDE LANE



LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE



LEGEND	
	TYPE III BARRICADE WITH/WITHOUT ATTACHED SIGN
	TRAFFIC CONTROL DRUM WITH/WITHOUT TYPE C LIGHT
	FLASHING ARROW BOARD
	TRAFFIC CONTROL SIGN MOUNTED ON POST, LEFT IN-PLACE FOR DURATION OF PROJECT
	DELINEATOR FLEXIBLE/TUBULAR MARKER
	CRASH CUSHION TEMPORARY
	CONCRETE BARRIER TEMPORARY PRECAST
	WORK AREA
	DIRECTION OF TRAFFIC
	PORTABLE CHANGEABLE MESSAGE BOARD
	TEMPORARY DELINEATOR
	FLAGS 16"X16" ORANGE
	ASPHALTIC SURFACE TEMPORARY
	REMOVING PAVEMENT MARKING
	PAVEMENT MARKING FOR NEXT STAGE

DATE 16OCT13		E S T I M A T E O F Q U A N T I T I E S			
LINE NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	1166-06-63 QUANTITY
0010	203.0200	REMOVING OLD STRUCTURE (STATION) 01. STA. 14+68	LS	1.000	1.000
0020	204.0100	REMOVING PAVEMENT	SY	72.500	72.500
0030	204.0105	REMOVING PAVEMENT BUTT JOINTS	SY	92.000	92.000
0040	204.0110	REMOVING ASPHALTIC SURFACE	SY	1,690.000	1,690.000
0050	204.0115	REMOVING ASPHALTIC SURFACE BUTT JOINTS	SY	6,275.000	6,275.000
0060	204.0165	REMOVING GUARDRAIL	LF	690.000	690.000
0070	204.0170	REMOVING FENCE	LF	110.000	110.000
0080	204.0220	REMOVING INLETS	EACH	2.000	2.000
0090	204.0245	REMOVING STORM SEWER (SIZE) 01. 12-INCH	LF	90.000	90.000
0100	205.0100	EXCAVATION COMMON	CY	1,050.000	1,050.000
0110	206.1000	EXCAVATION FOR STRUCTURES BRIDGES (STRUCTURE) 01. B-39-16	LS	1.000	1.000
0120	210.0100	BACKFILL STRUCTURE	CY	160.000	160.000
0130	213.0100	FINISHING ROADWAY (PROJECT) 01. 1166-06-63	EACH	1.000	1.000
0140	305.0110	BASE AGGREGATE DENSE 3/4-INCH	TON	260.000	260.000
0150	305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	840.000	840.000
0160	305.0500	SHAPING SHOULDERS	STA	4.000	4.000
0170	416.1010	CONCRETE SURFACE DRAINS	CY	17.300	17.300
0180	440.4410.S	INCENTIVE IRI RIDE	DOL	650.000	650.000
0190	455.0105	ASPHALTIC MATERIAL PG58-28	TON	27.000	27.000
0200	455.0140	ASPHALTIC MATERIAL PG64-28P	TON	105.000	105.000
0210	455.0605	TACK COAT	GAL	225.000	225.000
0220	460.1100	HMA PAVEMENT TYPE E-0.3	TON	535.000	535.000
0230	460.1130	HMA PAVEMENT TYPE E-30	TON	1,805.000	1,805.000
0240	460.2000	INCENTIVE DENSITY HMA PAVEMENT	DOL	1,500.000	1,500.000
0250	465.0125	ASPHALTIC SURFACE TEMPORARY	TON	380.000	380.000
0260	465.0315	ASPHALTIC FLUMES	SY	18.000	18.000
0270	465.0400	ASPHALTIC SHOULDER RUMBLE STRIP	LF	25,760.000	25,760.000
0280	492.2010.S	SEALING CRACKS AND JOINTS WITH HOT-APPLIED SEALANT	GAL	4.000	4.000
0290	502.0100	CONCRETE MASONRY BRIDGES	CY	33.000	33.000
0300	502.3100	EXPANSION DEVICE (STRUCTURE) 01. B-39-16	LS	1.000	1.000
0310	502.3200	PROTECTIVE SURFACE TREATMENT	SY	1,867.000	1,867.000
0320	502.5005	MASONRY ANCHORS TYPE L NO. 5 BARS	EACH	236.000	236.000
0330	505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	4,800.000	4,800.000
0340	506.5000	BEARING ASSEMBLIES FIXED (STRUCTURE) 01. B-39-16	EACH	8.000	8.000
0350	506.6000	BEARING ASSEMBLIES EXPANSION (STRUCTURE) 01. B-39-16	EACH	4.000	4.000
0360	506.7050.S	REMOVING BEARINGS (STRUCTURE) 01. B-39-16	EACH	12.000	12.000
0370	506.7060.S	BRIDGE JACKING (STRUCTURE) 01- B-39-16	LS	1.000	1.000
0380	509.0301	PREPARATION DECKS TYPE 1	SY	224.000	224.000
0390	509.0302	PREPARATION DECKS TYPE 2	SY	113.000	113.000
0400	509.0500	CLEANING DECKS	SY	2,224.000	2,224.000
0410	509.1000	JOINT REPAIR	SY	34.000	34.000
0420	509.1500	CONCRETE SURFACE REPAIR	SF	55.000	55.000
0430	509.2000	FULL-DEPTH DECK REPAIR	SY	6.000	6.000
0440	509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	154.000	154.000
0450	509.2600	CONCRETE MASONRY OVERLAY APPROACHES	CY	6.000	6.000
0460	509.5100.S	POLYMER OVERLAY	SY	795.000	795.000
0470	516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	12.000	12.000

DATE 16OCT13		E S T I M A T E O F Q U A N T I T I E S			
LINE NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	1166-06-63 QUANTITY
0480	517.1800.S	STRUCTURE REPAINTING RECYCLED ABRASIVE (STRUCTURE) 01. B-39-16	LS	1.000	1.000
0490	517.4500.S	NEGATIVE PRESSURE CONTAINMENT AND COLLECTION OF WASTE MATERIALS (STRUCTURE) 01. B-39-16	LS	1.000	1.000
0500	517.6001.S	PORTABLE DECONTAMINATION FACILITY	EACH	1.000	1.000
0510	521.1012	APRON ENDWALLS FOR CULVERT PIPE STEEL 12-INCH	EACH	2.000	2.000
0520	603.8000	CONCRETE BARRIER TEMPORARY PRECAST DELIVERED	LF	12,085.000	12,085.000
0530	603.8125	CONCRETE BARRIER TEMPORARY PRECAST INSTALLED	LF	12,085.000	12,085.000
0540	604.9015.S	RESEAL CRUSHED AGGREGATE SLOPE PAVING	SY	772.000	772.000
0550	606.0100	RIPRAP LIGHT	CY	3.000	3.000
0560	611.0654	INLET COVERS TYPE V	EACH	2.000	2.000
0570	611.3220	INLETS 2X2-FT	EACH	2.000	2.000
0580	611.8115	ADJUSTING INLET COVERS	EACH	5.000	5.000
0590	612.0212	PIPE UNDERDRAIN UNPERFORATED 12-INCH	LF	100.000	100.000
0600	614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	2.000	2.000
0610	614.0905	CRASH CUSHIONS TEMPORARY	EACH	4.000	4.000
0620	614.2300	MGS GUARDRAIL 3	LF	500.000	500.000
0630	614.2500	MGS THRIE BEAM TRANSITION	LF	80.000	80.000
0640	614.2610	MGS GUARDRAIL TERMINAL EAT	EACH	2.000	2.000
0650	616.0100	FENCE WOVEN WIRE (HEIGHT) 01. 4-FEET	LF	110.000	110.000
0660	619.1000	MOBILIZATION	EACH	1.000	1.000
0670	625.0100	TOPSOIL	SY	3,000.000	3,000.000
0680	628.1504	SILT FENCE	LF	1,600.000	1,600.000
0690	628.1520	SILT FENCE MAINTENANCE	LF	1,600.000	1,600.000
0700	628.1905	MOBILIZATIONS EROSION CONTROL	EACH	2.000	2.000
0710	628.1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	2.000	2.000
0720	628.2004	EROSION MAT CLASS I TYPE B	SY	3,000.000	3,000.000
0730	628.7020	INLET PROTECTION TYPE D	EACH	10.000	10.000
0740	628.7570	ROCK BAGS	EACH	40.000	40.000
0750	629.0210	FERTILIZER TYPE B	CWT	2.000	2.000
0760	630.0140	SEEDING MIXTURE NO. 40	LB	57.000	57.000
0770	634.0612	POSTS WOOD 4X6-INCH X 12-FT	EACH	4.000	4.000
0780	637.2230	SIGNS TYPE II REFLECTIVE F	SF	12.000	12.000
0790	638.2602	REMOVING SIGNS TYPE II	EACH	4.000	4.000
0800	638.3000	REMOVING SMALL SIGN SUPPORTS	EACH	4.000	4.000
0810	642.5001	FIELD OFFICE TYPE B	EACH	1.000	1.000
0820	643.0200	TRAFFIC CONTROL SURVEILLANCE AND MAINTENANCE (PROJECT) 01. 1166-06-63	DAY	110.000	110.000
0830	643.0300	TRAFFIC CONTROL DRUMS	DAY	26,890.000	26,890.000
0840	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	1,564.000	1,564.000
0850	643.0715	TRAFFIC CONTROL WARNING LIGHTS TYPE C	DAY	6,530.000	6,530.000
0860	643.0800	TRAFFIC CONTROL ARROW BOARDS	DAY	416.000	416.000
0870	643.0900	TRAFFIC CONTROL SIGNS	DAY	7,112.000	7,112.000
0880	643.0920	TRAFFIC CONTROL COVERING SIGNS TYPE II	EACH	64.000	64.000
0890	643.1050	TRAFFIC CONTROL SIGNS PCMS	DAY	330.000	330.000
0900	645.0130	GEOTEXTILE FABRIC TYPE R	SY	30.000	30.000
0910	646.0106	PAVEMENT MARKING EPOXY 4-INCH	LF	31,700.000	31,700.000
0920	646.0600	REMOVING PAVEMENT MARKINGS	LF	29,675.000	29,675.000
0930	649.0400	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH	LF	62,160.000	62,160.000

DATE 16OCT13		E S T I M A T E O F Q U A N T I T I E S			
LINE					1166-06-63
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0940	649.0801	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 8-INCH	LF	1,600.000	1,600.000
0950	650.4000	CONSTRUCTION STAKING STORM SEWER	EACH	2.000	2.000
0960	650.4500	CONSTRUCTION STAKING SUBGRADE	LF	575.000	575.000
0970	650.5000	CONSTRUCTION STAKING BASE	LF	575.000	575.000
0980	650.6500	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) 01. B-39-16	LS	1.000	1.000
0990	650.9910	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) 01. B-39-16	LS	1.000	1.000
1000	650.9920	CONSTRUCTION STAKING SLOPE STAKES	LF	575.000	575.000
1010	690.0150	SAWING ASPHALT	LF	472.000	472.000
1020	715.0502	INCENTIVE STRENGTH CONCRETE STRUCTURES	DOL	500.000	500.000
1030	SPV.0045	SPECIAL 01. PORTABLE CHANGEABLE MESSAGE SIGN (PCMS) CELLULAR COMMUNICATIONS	DAY	330.000	330.000
1040	SPV.0090	SPECIAL 01. FILL EXISTING RUMBLE STRIPS	LF	25,760.000	25,760.000

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204.0100 REMOVING PAVEMENT					
STATION	LOCATION	SY	COMMENT		
20"G"+97	RT	6.5	B-39-16		
20"G"+97	LT	6.5	B-39-16		
209+45	RT	5.5	B-39-17		
209+45	LT	6.0	B-39-17		
317+50	RT	25	B-39-19		
317+50	LT	2.5	B-39-19		
385+25	RT	21	B-39-21		
TOTAL		72.5			

204.0105 REMOVING PAVEMENT BUTT JOINTS					
STATION	LOCATION	SY	COMMENT		
111+60	S. APPROACH	46	B-39-15		
112+55	N. APPROACH	46	B-39-15		
TOTAL		92			

204.0110 REMOVING ASPHALTIC SURFACE					
STATION	TO	STATION	LOCATION	SY	COMMENT
18"G"+25	-	18"G"+41	LT, RT	65	GROUSE DRIVE
20"G"+84	-	26"G"+58	LT, RT	1,625	GROUSE DRIVE
TOTAL				1,690	

204.0115 REMOVING ASPHALTIC SURFACE BUTT JOINTS					
STATION	TO	STATION	LOCATION	SY	COMMENT
110+73	-	1'1+73	LT, RT	385	B-39-15
112+47	-	1'3+47	LT, RT	380	B-39-15
126+45	-	129+95	LT, RT	1,495	UNDER B-39-16
131+95	-	135+45	LT, RT	1,510	UNDER B-39-16
208+54	-	209+54	LT, RT	425	B-39-17
210+70	-	2'1+70	LT, RT	425	B-39-17
316+67	-	3'7+67	LT, RT	400	B-39-19
319+45	-	320+45	LT, RT	425	B-39-19
382+95	-	383+95	LT, RT	420	B-39-21
385+23	-	386+23	LT, RT	410	B-39-21
TOTAL				6,275	

204.0165 REMOVING GUARDRAIL					
STATION	TO	STATION	LOCATION	LF	COMMENT
20"G"+97	-	24"G"+36	NE QUAD	345	GROUSE DRIVE
20"G"+97	-	24"G"+36	SE QUAD	345	GROUSE DRIVE
TOTAL				690	

204.0170 REMOVING FENCE			
STATION	LOCATION	LF	COMMENT
20"G"+85	RT	45	GROUSE DRIVE
20"G"+85	LT	65	GROUSE DRIVE
TOTAL		110	

NOTE: ALL ITEMS AND QUANTITIES ON THIS SHEET ARE CATEGORY 0010 UNLESS OTHERWISE NOTED

204.0220 REMOVING INLETS			
STATION	LOCATION	EACH	COMMENT
20"G"+97	RT	1	B-39-16
20"G"+97	LT	1	B-39-16
TOTAL		2	

204.0245.01 REMOVING STORM SEWER 12-INCH			
STATION	LOCATION	LF	COMMENT
20"G"+97	RT	45	GROUSE DRIVE
20"G"+97	LT	45	GROUSE DRIVE
TOTAL		90	

BASE AGGREGATE						
			305.0110	305.0120		
			DENSE 3-4-INCH	DENSE 1 1/4-INCH		
STATION	TO	STATION	LOCATION	TON	TON	COMMENT
18"G"+25	-	18"G"+41	LT, RT	-	50	B-39-15 WEST APPROACH
20"G"+84	-	26"G"+58	LT, RT	150	730	B-39-16 EAST APPROACH
110+73	-	113+47	LT, RT	20	-	IK39 APPROACHES
111+45	-	111+73	RT	-	15	B-39-15 CONCRETE APPROACH
112+44	-	112+63	RT	-	15	B-39-15 CONCRETE APPROACH
208+54	-	211+70	LT, RT	20	-	IK39 APPROACHES
316+67	-	320+45	LT, RT	20	-	IK39 APPROACHES
382+95	-	386+23	LT, RT	20	-	IK39 APPROACHES
UNDISTRIBUTED			-	30	50	PROJECT
TOTAL				260	840	

EARTHWORK TABLE											
			205.0100		SALVAGED/ UNUSABLE PAVEMENT MATERIAL	AVAILABLE MATERIAL	MASS				
			EXCAVATION COMMON (1)				UNEXPANDED	EXPANDED	ORDINATE		
			CUT (2)	EBS (3)	(4)	(5)	FILL	FILL (6)	± (7)	WASTE	COMMENTS
STATION	TO	STATION	CY	CY	CY	CY	CY	CY	CY	CY	
20"G"+97	-	26"G"+58	1050	0	114	936	456	570	366	480	GROUSE DRIVE
TOTAL			1050	0	114	936	456	570	366	480	

- 1) Excavation Common is the sum of the Cut and EBS Excavation columns. Item No. 205.0100
- 2) Salvaged/Unusable Pavement Material is included in Cut
- 3) EBS Excavation to be backfilled with Select Borrow material
- 4) Salvaged/Unusable Pavement Material Volume = Removing Asphaltic Surface at Grouse Drive
- 5) Available Material = Cut - Salvaged/Unusable Pavement Material
- 6) Expanded Fill. Factor = 1.25
- 7) The Mass Ordinate + or - Qty calculated for the Division. Plus quantity indicates an excess of material within the Division. Minus indicates a shortage of material within the Division.

305.0500 SHAPING SHOULDERS					
STATION	TO	STATION	LOCATION	STA	COMMENT
129+94	-	131+93	RT	2	UNDER B-39-16
129+94	-	131+93	LT	2	UNDER B-39-16
TOTAL				4	

213.0100.01 FINISHING ROADWAY	
LOCATION	EACH
PROJECT 1166-06-63	1
TOTAL	1

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ASPHALTIC SURFACE TEMPORARY				
465.0125				
ASPHALTIC SURFACE TEMPORARY				
OPERATIONS	STATION	TO	STATION	TON
STAGE 1	98"NB TC"+04	-	111"NB TC"+69	60
	112"NB TC"+54	-	137"NB TC"+73	110
	195"NB TC"+86	-	209"NB TC"+54	60
	210"NB TC"+70	-	214"NB TC"+50	15
	306"NB TC"+97	-	317"NB TC"+68	50
	319"NB TC"+46	-	323"NB TC"+23	15
	370"NB TC"+22	-	383"NB TC"+98	60
	385"NB TC"+26	-	387"NB TC"+98	10
TOTAL				380

FILL EXISTING RUMBLE STRIPS				
SPV.0090.01				
FILL EXISTING RUMBLE STRIPS				
OPERATIONS	STATION	TO	STATION	LF
STAGE 1	96"NB TC"+09	-	111"NB TC"+69	1,570
	112"NB TC"+54	-	139"NB TC"+68	2,720
	193"NB TC"+91	-	209"NB TC"+54	1,570
	210"NB TC"+70	-	216"NB TC"+45	575
	305"NB TC"+02	-	317"NB TC"+68	1,270
	319"NB TC"+46	-	325"NB TC"+18	575
	368"NB TC"+26	-	383"NB TC"+98	1,580
	385"NB TC"+26	-	389"NB TC"+93	470
	126"SB TC"+81	-	144"SB TC"+84	1,810
	94"NB TC"+30	-	111"NB TC"+75	1,750
	112"NB TC"+49	-	141"NB TC"+63	2,920
	192"NB TC"+24	-	209"NB TC"+46	1,730
STAGE 2	210"NB TC"+77	-	218"NB TC"+40	765
	305"NB TC"+35	-	317"NB TC"+61	1,230
	319"NB TC"+40	-	326"NB TC"+13	675
	366"NB TC"+62	-	383"NB TC"+68	1,710
	385"NB TC"+18	-	391"NB TC"+88	670
	124"SB TC"+87	-	146"SB TC"+47	2,170
	TOTAL			
	25,760			

ASPHALTIC SHOULDER RUMBLE STRIP				
465.0400				
ASPHALTIC SHOULDER RUMBLE STRIP				
OPERATIONS	STATION	TO	STATION	LF
STAGE 3	96"NB TC"+09	-	111"NB TC"+69	1,570
	112"NB TC"+54	-	139"NB TC"+68	2,720
	193"NB TC"+91	-	209"NB TC"+54	1,570
	210"NB TC"+70	-	216"NB TC"+45	575
	305"NB TC"+02	-	317"NB TC"+68	1,270
	319"NB TC"+46	-	325"NB TC"+18	575
	368"NB TC"+26	-	383"NB TC"+98	1,580
	385"NB TC"+26	-	389"NB TC"+93	470
STAGE 4	126"SB TC"+81	-	144"SB TC"+84	1,810
	94"NB TC"+30	-	111"NB TC"+75	1,750
	112"NB TC"+49	-	141"NB TC"+63	2,920
	192"NB TC"+24	-	209"NB TC"+46	1,730
	210"NB TC"+77	-	218"NB TC"+40	765
	305"NB TC"+35	-	317"NB TC"+61	1,230
	319"NB TC"+40	-	326"NB TC"+13	675
	366"NB TC"+62	-	383"NB TC"+68	1,710
TOTAL				25,760

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ASPHALTIC PAVEMENT									
		455.0105	455.0140	455.0605	460.1100	460.1130	465.0315		
		ASPHALTIC MATERIAL	ASPHALTIC MATERIAL	TACK COAT	HMA PAVEMENT	HMA PAVEMENT	ASPHALTIC		
		PG58-28	PG64-28P		TYPE E-0.3	TYPE E-30	FLUMES		
STATION	TO	STATION	LOCATION	TON	TON	GAL	TON	TON	SY
17"G"+97	-	18"G"+41	LT, RT	1	-	2	15	-	-
20"G"+84	-	26"G"+58	LT, RT	26	-	40	520	-	-
110+73	-	111+73	LT, RT	-	5	10	-	80	-
112+47	-	113+47	LT, RT	-	5	10	-	80	6
126+43	-	135+43	LT, RT	-	65	100	-	1,130	-
208+54	-	209+54	LT, RT	-	5	11	-	90	-
210+70	-	211+70	LT, RT	-	5	11	-	90	-
316+67	-	317+67	LT, RT	-	5	10	-	80	-
319+46	-	320+45	LT, RT	-	5	11	-	85	-
382+95	-	383+95	LT, RT	-	5	10	-	85	-
385+23	-	386+26	LT, RT	-	5	10	-	85	12
UNDISTRIBUTED		-	-	-	-	-	-	-	-
TOTAL		27	105	225	535	1,805	18		

NOTE: ALL ITEMS AND QUANTITIES
ON THIS SHEET ARE CATEGORY
0010 UNLESS OTHERWISE NOTED

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<div>509.2600 CONCRETE MASONRY OVERLAY APPROACHES</div> <table><tr><th>STATION</th><th>LOCATION</th><th>CY</th><th>COMMENT</th></tr><tr><td>111+61</td><td>S APPROACH</td><td>3</td><td>B-39-16</td></tr><tr><td>112+61</td><td>N APPROACH</td><td>3</td><td>B-39-16</td></tr><tr><td colspan="2">TOTAL</td><td>6</td><td></td></tr></table>				STATION	LOCATION	CY	COMMENT	111+61	S APPROACH	3	B-39-16	112+61	N APPROACH	3	B-39-16	TOTAL		6									
STATION	LOCATION	CY	COMMENT																								
111+61	S APPROACH	3	B-39-16																								
112+61	N APPROACH	3	B-39-16																								
TOTAL		6																									
<div>CONCRETE BARRIER TEMPORARY PRECAST</div> <table><tr><th></th><th>603.8000 DELIVERED</th><th>603.8125 INSTALLED</th><th>614.0905 CRASH CUSHION TEMPORARY*</th></tr><tr><th>OPERATION</th><th>LF</th><th>LF</th><th>EACH</th></tr><tr><td>STAGE 2</td><td>5.080</td><td>5.080</td><td>-</td></tr><tr><td>STAGE 3</td><td>4.795</td><td>4.795</td><td>-</td></tr><tr><td>STAGE 5</td><td>2.210</td><td>2.210</td><td>4</td></tr><tr><td>TOTAL</td><td>12,085</td><td>12,085</td><td>4</td></tr></table> <div>* CRASH TEST CONDITION TL-3 REQUIRED MINIMUM PROTECTION WIDTH OF 2-FEET REQUIRED 2 EACH WITH OBJECT MARKING PATTERN OM-3L REQUIRED 2 EACH WITH OBJECT MARKING PATTERN OM-3R REQUIRED</div>					603.8000 DELIVERED	603.8125 INSTALLED	614.0905 CRASH CUSHION TEMPORARY*	OPERATION	LF	LF	EACH	STAGE 2	5.080	5.080	-	STAGE 3	4.795	4.795	-	STAGE 5	2.210	2.210	4	TOTAL	12,085	12,085	4
	603.8000 DELIVERED	603.8125 INSTALLED	614.0905 CRASH CUSHION TEMPORARY*																								
OPERATION	LF	LF	EACH																								
STAGE 2	5.080	5.080	-																								
STAGE 3	4.795	4.795	-																								
STAGE 5	2.210	2.210	4																								
TOTAL	12,085	12,085	4																								
<div>616.0100.01 FENCE WOVEN WIRE 4-FEET</div> <table><tr><th>STATION</th><th>LOCATION</th><th>LF</th><th>COMMENT</th></tr><tr><td>20"G"+95</td><td>LT</td><td>45</td><td>GROUSE DRIVE</td></tr><tr><td>20"G"+95</td><td>RT</td><td>65</td><td>GROUSE DRIVE</td></tr><tr><td colspan="2">TOTAL</td><td>110</td><td></td></tr></table> <div>NOTE: ALL ITEMS AND QUANTITIES ON THIS SHEET ARE CATEGORY 0010 UNLESS OTHERWISE NOTED</div>				STATION	LOCATION	LF	COMMENT	20"G"+95	LT	45	GROUSE DRIVE	20"G"+95	RT	65	GROUSE DRIVE	TOTAL		110									
STATION	LOCATION	LF	COMMENT																								
20"G"+95	LT	45	GROUSE DRIVE																								
20"G"+95	RT	65	GROUSE DRIVE																								
TOTAL		110																									

SURFACE DRAINS										
		416.1010	521.1012	606.0100	611.0654	611.3220	611.8115	612.0212	645.0130	
		CONCRETE	APRON ENDWALLS	RIPRAP	INLET COVERS	INLETS	ADJUSTING	PIPE UNDERDRAIN	GEOTEXTILE	
		SURFACE DRAINS	FOR CULVERT PIPE	LIGHT	TYPE V	2X2-FT	INLET COVERS	UNPERFORATED	FABRIC TYPE R	
			STEEL 12-INCH					12-INCH		
STATION	LOCATION	CY*	EACH	CY*	EACH	EACH	EACH	LF	SY	COMMENT
20"G"+97	RT	1.3	1	1.5	1	1	-	50	15	B-39-16
20"G"+97	LT	1.3	1	1.5	1	1	-	50	15	B-39-16
209+45	RT	1.3	-	-	-	-	1	-	-	B-39-17
209+45	LT	1.5	-	-	-	-	1	-	-	B-39-17
317+50	RT	6.1	-	-	-	-	1	-	-	B-39-19
317+50	LT	0.6	-	-	-	-	1	-	-	B-39-19
385+25	RT	5.2	-	-	-	-	1	-	-	B-39-21
TOTAL		17.3	2	3	2	2	5	100	30	
* CONCRETE SURFACE DRAINS ARE ASSUMED AT 9-INCHES THICK. RIPRAP LIGHT IS BASED ON A VOLUME OF 6' X 6' X 1'.										

SEMI-RIGID BARRIER SYSTEMS AND END TREATMENTS							
				614.2300	614.2500	614.2610	
				MGS GUARDRAIL 3	MGS THRIE	MGS GUARDRAIL	
					BEAM TRANSITION	TERMINAL EAT	
STATION	TO	STATION	LOCATION	LF	LF		COMMENT
20"G"+87	-	21"G"+27	RT	-	40	-	GROUSE DRIVE
20"G"+89	-	21"G"+29	LT	-	40	-	GROUSE DRIVE
21"G"+27	-	23"G"+77	RT	250	-	-	GROUSE DRIVE
21"G"+29	-	23"G"+79	LT	250	-	-	GROUSE DRIVE
23"G"+77	-	24"G"+27	RT	-	-	1	GROUSE DRIVE
23"G"+79	-	24"G"+29	LT	-	-	1	GROUSE DRIVE
TOTAL				500	80	2	

619.1000 MOBILIZATION	
LOCATION	EACH
PROJECT 1166-06-63	1
TOTAL	1

642.5001 FIELD OFFICE TYPE B	
LOCATION	EACH
PROJECT 1166-06-63	1
TOTAL	1

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EROSION CONTROL & RESTORATION ITEMS														
				625.0100	628.1504	628.1520	628.1905	628.1910	628.2004	628.7020	628.7570	629.0210	630.0140	
				TOPSOIL	SILT FENCE	SILT FENCE	MOBILIZATIONS	MOBILIZATIONS	EROSION MAT	INLET	ROCK	FERTILIZER	SEEDING	
						MAINTENANCE		EMERGENCY	CLASS I	PROTECTION	BAGS	TYPE B	MIXTURE NO. 40	
									TYPE B	TYPE D				
STATION	TO	STATION	LOCATION	SY	LF	LF	EACH	EACH	SY	EACH	EACH	CWT	LB	
20"G"+70	-	26"G"+58	RT	1,300	600	600	-	-	1,300	1	-	0.90	25.0	
20"G"+70	-	26"G"+58	LT	1,030	650	650	-	-	1,030	1	-	0.70	20.0	
22"G"+76	-	-	LT	-	-	-	-	-	-	-	10	-	-	
22"G"+77	-	-	RT	-	-	-	-	-	-	-	10	-	-	
23"G"+74	-	-	LT	-	-	-	-	-	-	-	10	-	-	
24"G"+27	-	-	RT	-	-	-	-	-	-	-	10	-	-	
112+50	-	-	LT	15	-	-	-	-	15	-	-	0.01	0.2	
209+43	-	-	LT, RT	-	-	-	-	-	-	2	-	-	-	
317+53	-	-	LT, RT	-	-	-	-	-	-	2	-	-	-	
385+25	-	-	RT	-	-	-	-	-	-	1	-	-	-	
385+70	-	-	LT	15	-	-	-	-	-	-	-	0.01	0.2	
UNDISTRIBUTED			-	640	350	350	2	2	655	3	-	0.38	11.6	
TOTAL				3,000	1,600	1,600	2	2	3,000	10	40	2.00	57.0	

PERMANENT SIGNING										
				634.0612	637.2230	638.2602	638.3000			
				POSTS WOOD	SIGNS	REMOVING	REMOVING			
				4X6-INCH X 12-FT	TYPE II	SIGNS	SMALL SIGN			
				SIZE	REFLECTIVE F	TYPE II	SUPPORTS			
STATION	LOCATION	CODE NO.	DESCRIPTION	IN X IN	EACH	SF	EACH	EACH		
18"G"+33	LT	W5-52L	BRIDGE HASH MARKS	12 X 36	1	3.00	1	1		
18"G"+33	RT	W5-52R	BRIDGE HASH MARKS	12 X 36	1	3.00	1	1		
20"G"+97	RT	W5-52L	BRIDGE HASH MARKS	12 X 36	1	3.00	1	1		
20"G"+97	LT	W5-52R	BRIDGE HASH MARKS	12 X 36	1	3.00	1	1		
TOTAL					4	12	4	4		

TRAFFIC CONTROL																			
				643.0200.01	643.0300	643.0420	643.0715	643.0800	643.0900	643.0920	643.1050	SPV.0045.01							
				SURVEILLANCE AND	DRUMS	BARRICADES	WARNING LIGHTS	ARROW	SIGNS	COVERING SIGNS	SIGNS PCMS	PORTABLE CHANGEABLE							
				MAINTENANCE		TYPE III	TYPE C	BOARDS		TYPE II*		MESSAGE SIGN (PCMS)							
				1166-06-63								CELLULAR COMMUNICATIONS							
OPERATION	DURATION			EACH	DAY	EACH	DAY	EACH	DAY	EACH	DAY	EACH	DAY	EACH	DAY	EACH	DAY	EACH	DAY
STAGE 1	8			1	8	390	3,120	23	184	35	280	4	32	65	520	1	8	3	24
STAGE 2	24			1	24	395	9480	22	528	110	2,640	4	96	107	2,568	1	24	3	72
STAGE 3	24			1	24	370	8,880	22	528	115	2,760	4	96	70	1,680	1	24	3	72
STAGE 4	8			1	8	390	3,120	23	184	35	280	4	32	70	560	1	8	3	24
STAGE 5	34			1	34	40	1,360	-	-	-	-	4	136	42	1,428	-	-	3	102
STAGE 6	6			1	6	90	540	-	-	35	210	2	12	21	126	-	-	3	18
STAGE 7	6			1	6	65	390	-	-	20	120	2	12	20	120	-	-	3	18
STAGE 8	10			-	-	-	-	14	140	24	240	-	-	11	110	-	-	-	-
TOTAL				110		26,890		1,564		6,530		416		7,112		64		330	

* STA 354'NB TC'+87 RT

NOTE: ALL ITEMS AND QUANTITIES
ON THIS SHEET ARE CATEGORY
0010 UNLESS OTHERWISE NOTED

3

PAVEMENT MARKING																
646.0106 PAVEMENT MARKING EPOXY 4-INCH					646.0600 REMOVING PAVEMENT MARKINGS				649.0400 TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH				649.0801 TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 8-INCH*			
OPERATION	WHITE LANE LINE	YELLOW EDGE LINE	WHITE EDGE LINE	STAGE TOTAL	WHITE LANE LINE	YELLOW EDGE LINE	WHITE EDGE LINE	STAGE TOTAL	WHITE LANE LINE	YELLOW EDGE LINE	WHITE EDGE LINE	STAGE TOTAL	WHITE LANE LINE	YELLOW EDGE LINE	WHITE EDGE LINE	STAGE TOTAL
	LF	LF	LF	LF	LF	LF	LF	LF	LF	LF	LF	LF	LF	LF	LF	LF
STAGE 1	415	-	-	415	415	-	-	415	-	1,560	-	1,560	-	-	-	-
STAGE 2	745	12,610	-	13,355	745	12,610	-	13,355	-	12,605	14,505	27,110	-	-	600	600
STAGE 3	640	-	14,130	14,770	640	-	14,130	14,770	-	15,390	14,130	29,520	-	-	-	-
STAGE 4	620	-	-	620	620	-	-	620	-	-	2,210	2,210	-	-	600	600
STAGE 5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
STAGE 6	305	-	-	305	305	-	-	305	-	-	980	980	-	-	400	400
STAGE 7	210	-	-	210	210	-	-	210	-	780	-	780	-	-	-	-
STAGE 8	225	900	900	2,025	-	-	-	-	-	-	-	-	-	-	-	-
PROJECT SUBTOTAL	3,160	13,510	15,030		2,935	12,610	14,130		0	30,335	31,825		0	0	1,600	
PROJECT TOTAL		31,700				29,675				62,160				1,600		

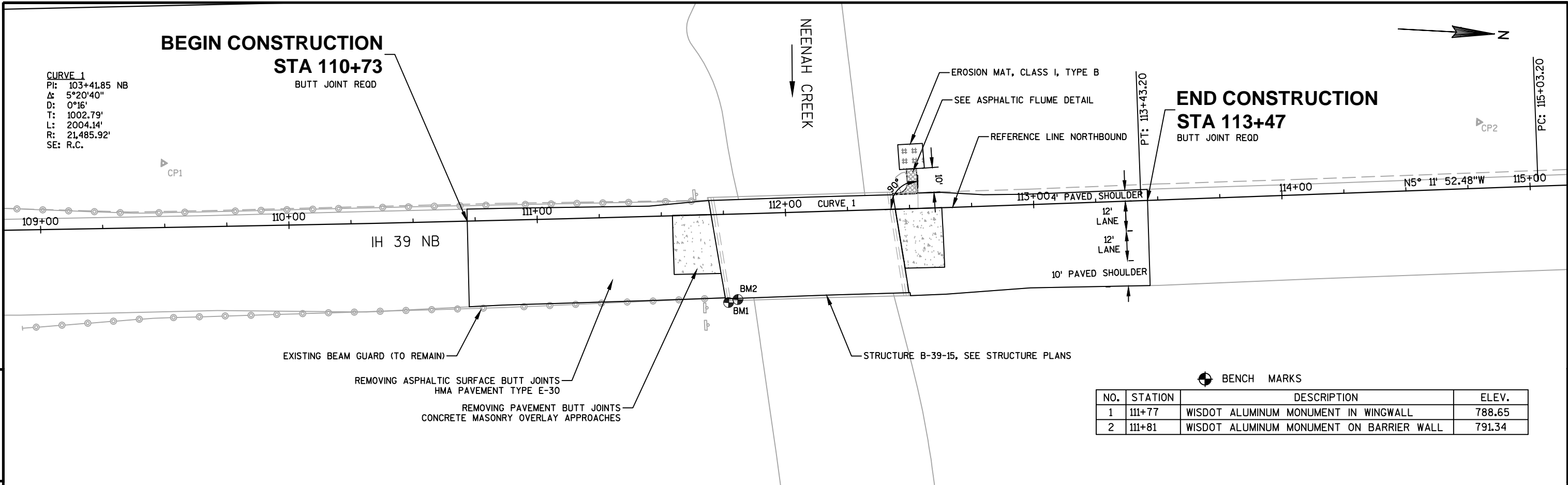
* CHANNELIZING WHITE SOLID AT STH 23 / CTH P INTERCHANGE

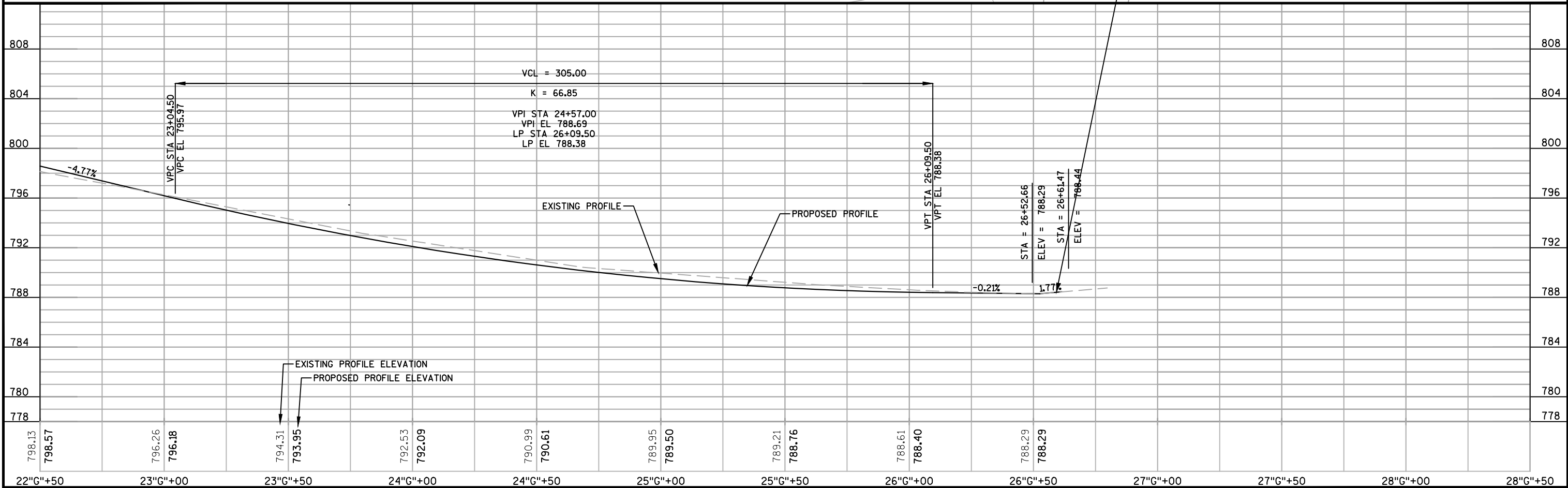
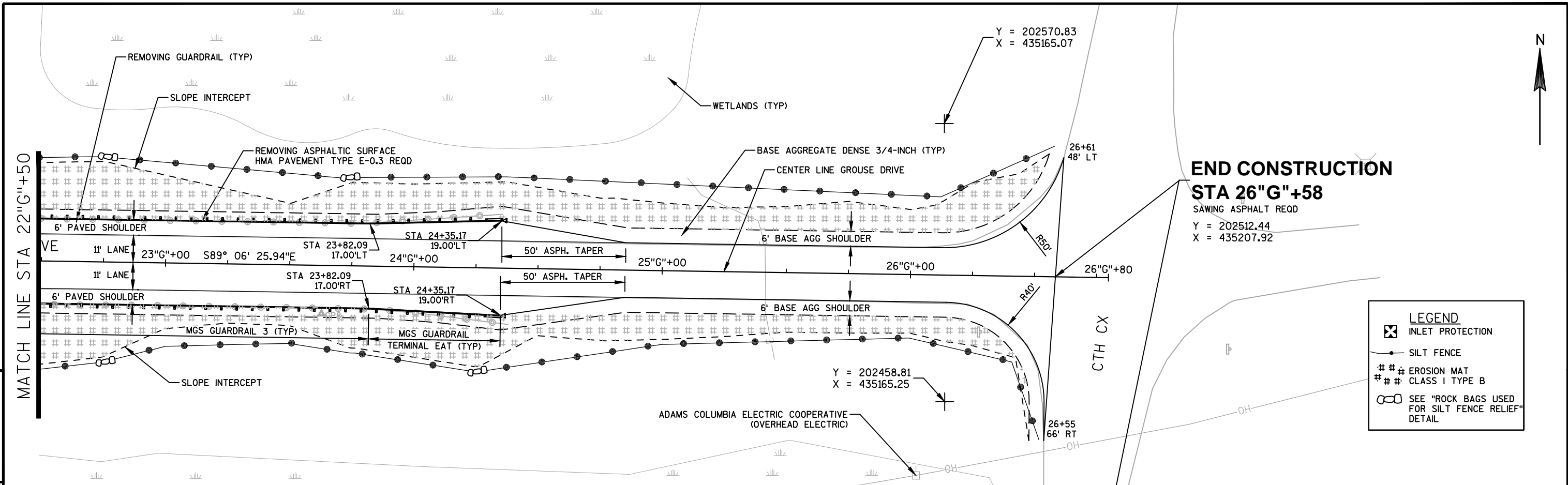
3

CONSTRUCTION STAKING									
				650.4000	650.4500	650.5000	650.6500.01	650.9910.01	650.9920
				STORM SEWER	SUBGRADE	BASE	STRUCTURE	SUPPLEMENTAL	SLOPE
				LAYOUT B-39-16 CONTROL 1166-06-63 STAKES					
STATION	TO	STATION	LOCATION	EACH	LF	LF	LS	LS	LF
20"G"+84	-	26"G"+58	LT & RT	2	575	575	1	1	575
TOTAL				2	575	575	1	1	575

690.0150 SAWING ASPHALT			
STATION	LOCATION	LF	COMMENT
18"G"+25	LT, RT	22	GROUSE DRIVE
26"G"+58	LT, RT	50	GROUSE DRIVE
110+73	S. APPROACH	40	B-39-15
113+47	N. APPROACH	40	B-39-15
126+44	S. APPROACH	40	UNDER B-39-16
135+45	N. APPROACH	40	UNDER B-39-16
208+54	S. APPROACH	40	B-39-17
211+70	N. APPROACH	40	B-39-17
316+67	S. APPROACH	40	B-39-19
320+45	N. APPROACH	40	B-39-19
382+95	S. APPROACH	40	B-39-21
386+23	N. APPROACH	40	B-39-21
TOTAL		472	

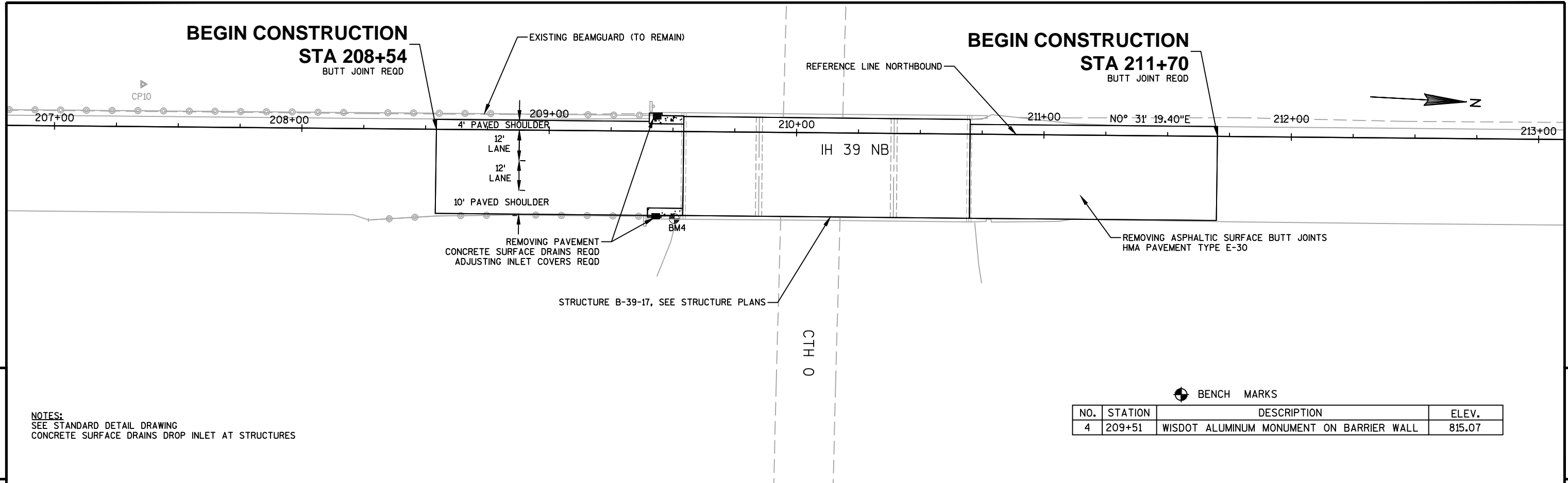
NOTE: ALL ITEMS AND QUANTITIES
ON THIS SHEET ARE CATEGORY
0010 UNLESS OTHERWISE NOTED





BEGIN CONSTRUCTION
STA 208+54
BUTT JOINT REQD

BEGIN CONSTRUCTION
STA 211+70
BUTT JOINT REQD

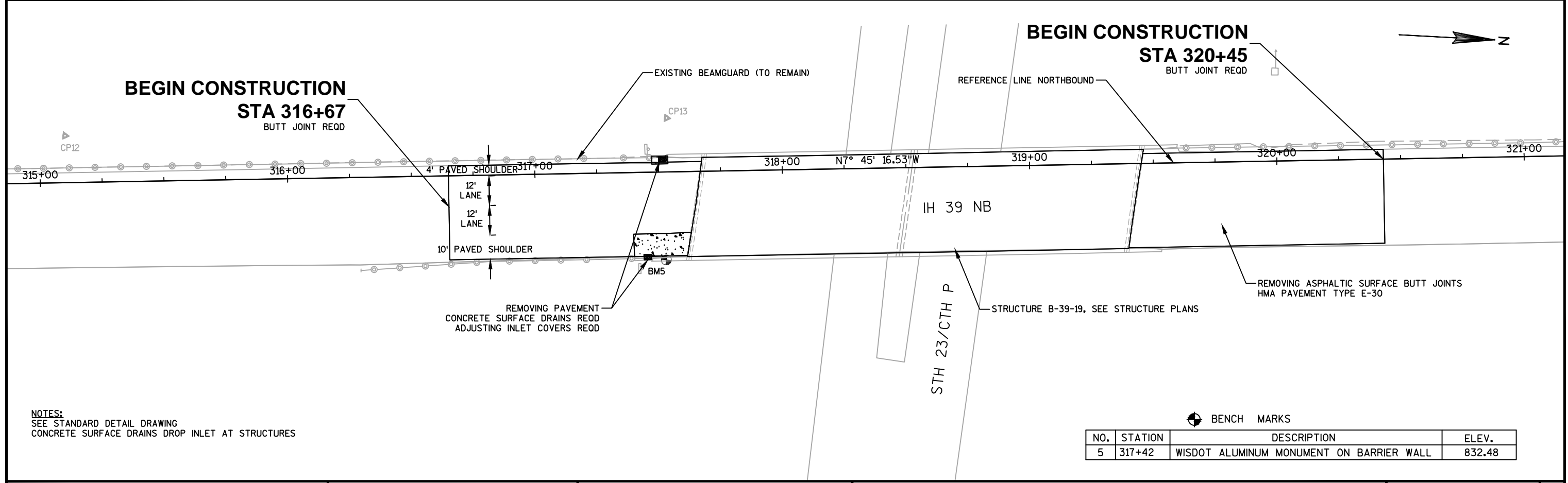


NOTES:
SEE STANDARD DETAIL DRAWING
CONCRETE SURFACE DRAINS DROP INLET AT STRUCTURES

BENCH MARKS			
NO.	STATION	DESCRIPTION	ELEV.
4	209+51	WISDOT ALUMINUM MONUMENT ON BARRIER WALL	815.07

BEGIN CONSTRUCTION
STA 316+67
BUTT JOINT REQD

BEGIN CONSTRUCTION
STA 320+45
BUTT JOINT REQD

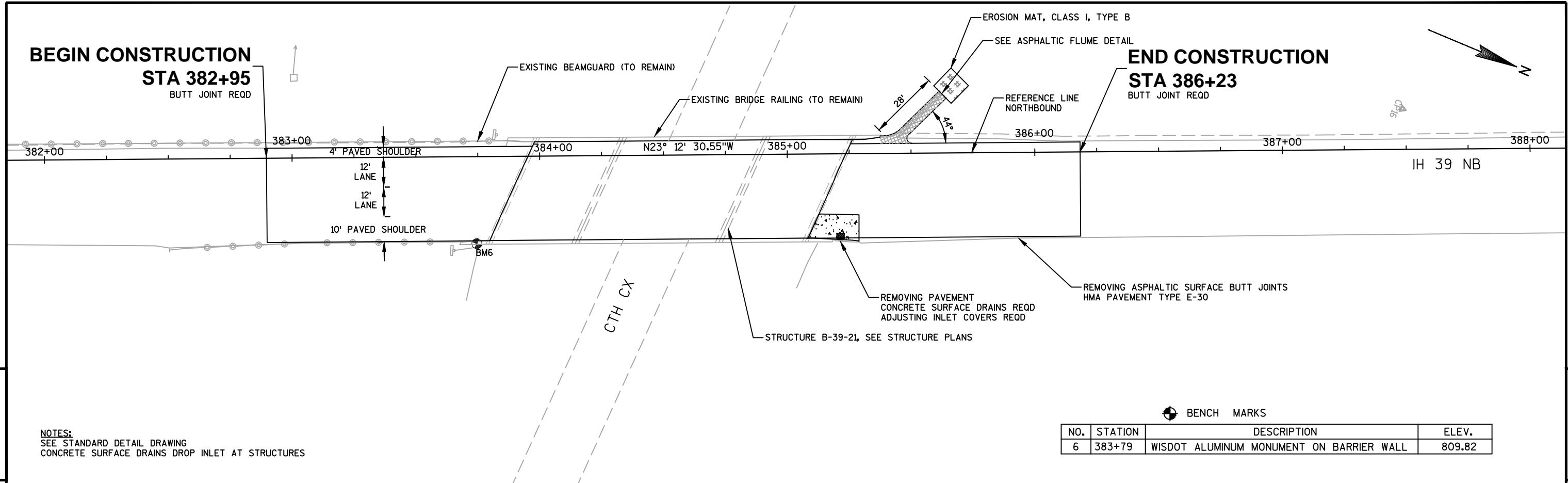


NOTES:
SEE STANDARD DETAIL DRAWING
CONCRETE SURFACE DRAINS DROP INLET AT STRUCTURES

BENCH MARKS			
NO.	STATION	DESCRIPTION	ELEV.
5	317+42	WISDOT ALUMINUM MONUMENT ON BARRIER WALL	832.48

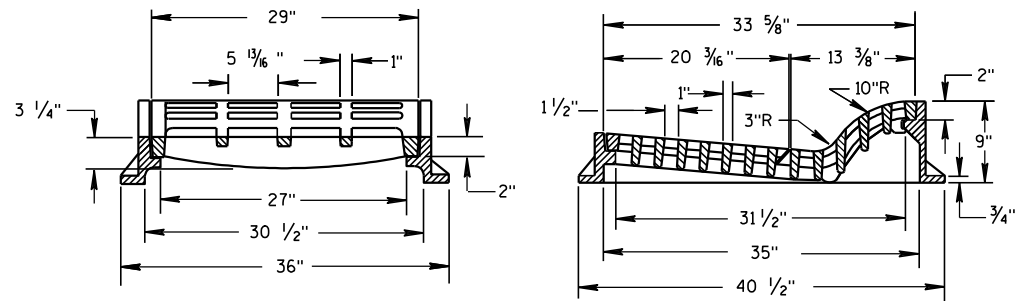
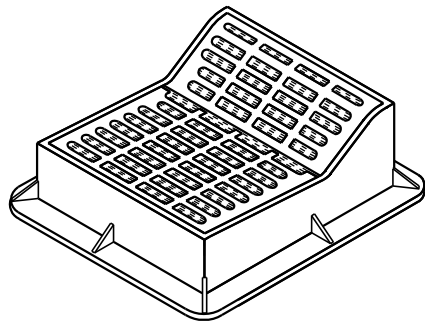
BEGIN CONSTRUCTION
STA 382+95
BUTT JOINT REQD

END CONSTRUCTION
STA 386+23
BUTT JOINT REQD



Standard Detail Drawing List

08A05-18C	INLET COVERS TYPE F, HM, HM-S, S, T, V, HM-GJ, & HM-GJ-S
08C07-01	INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT
08D03-06	CONCRETE SURFACE DRAINS DROP INLET TYPE AT STRUCTURES
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
13A05-05A	SHOULDER RUMBLE STRIP, MILLING
13A05-05B	SHOULDER RUMBLE STRIP, MILLING
14B07-13A	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13B	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13C	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13D	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13E	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13F	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13G	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13H	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B08-01A	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-01B	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-01C	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-01D	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B08-01E	CRASH CUSHION/SAND BARREL ARRAY AND OTHER TEMPORARY BARRIER LAYOUT DETAILS
14B42-02A	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-02B	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B42-02C	MIDWEST GUARDRAIL SYSTEM (MGS) GUARDRAIL
14B44-01A	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-01B	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B44-01C	MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)
14B45-03A	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03B	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
14B45-03C	MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)
15B01-08A	FENCE WOVEN WIRE
15B01-08B	FENCE WOVEN WIRE
15C02-04A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-04B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C06-05	SIGNING & MARKING FOR TWO LANE BRIDGES
15C08-16A	PAVEMENT MARKING (MAINLINE)
15D03-01	TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M.P.H. WITH BARRIER
15D12-02	TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M.P.H.
15D15-01	TRAFFIC CONTROL, EXIT AND ENTRANCE RAMP WITHIN LANE CLOSURE
15D27-01	TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED ROADWAY, SPEEDS GREATER THAN 40 MPH

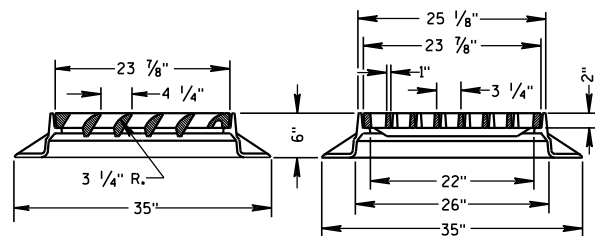
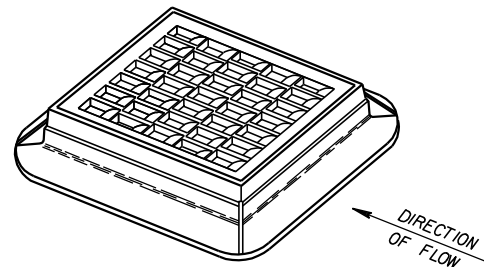


TYPE "F"

(APPROXIMATE WEIGHT 644 LBS.)

FRAME.....302 LBS.
GRATE.....160 LBS.
GRATE.....182 LBS.

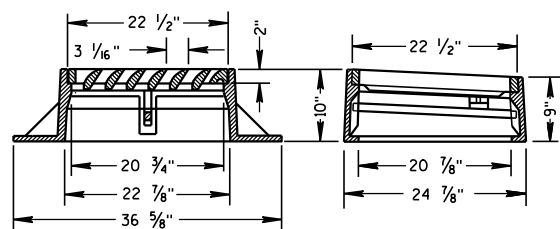
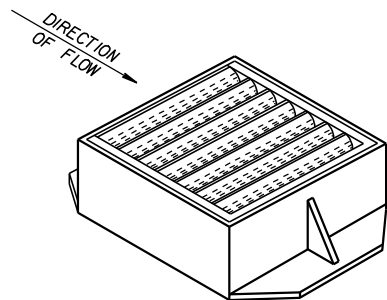
USE WITH TYPES A & D CONCRETE CURB & GUTTER, 36 INCH.



TYPE "S"

(APPROXIMATE WEIGHT 333 LBS.)

FRAME.....164 LBS.
GRATE.....169 LBS.



TYPE "V"

(APPROXIMATE WEIGHT 410 LBS.)

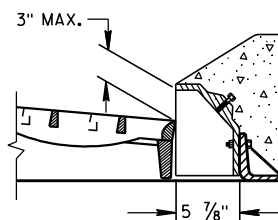
FRAME.....269 LBS.
GRATE.....136 LBS.
SAFETY BAR.....5 LBS.

**ALTERNATIVE CURB BOX
FOR TYPE "HM" COVER**

(APPROXIMATE WEIGHT CURB BOX 68 LBS.)

USE WITH TYPES G & J CONCRETE CURB & GUTTER, 30 INCH
NOTED AS TYPE HM-GJ ON DRAINAGE TABLE

NOTE:
SPECIAL GRATE FOR THE
TYPE "H" COVER MAY ALSO BE
USED FOR THE TYPE "HM-GJ" COVER
NOTED AS TYPE HM-GJ-S ON DRAINAGE TABLE

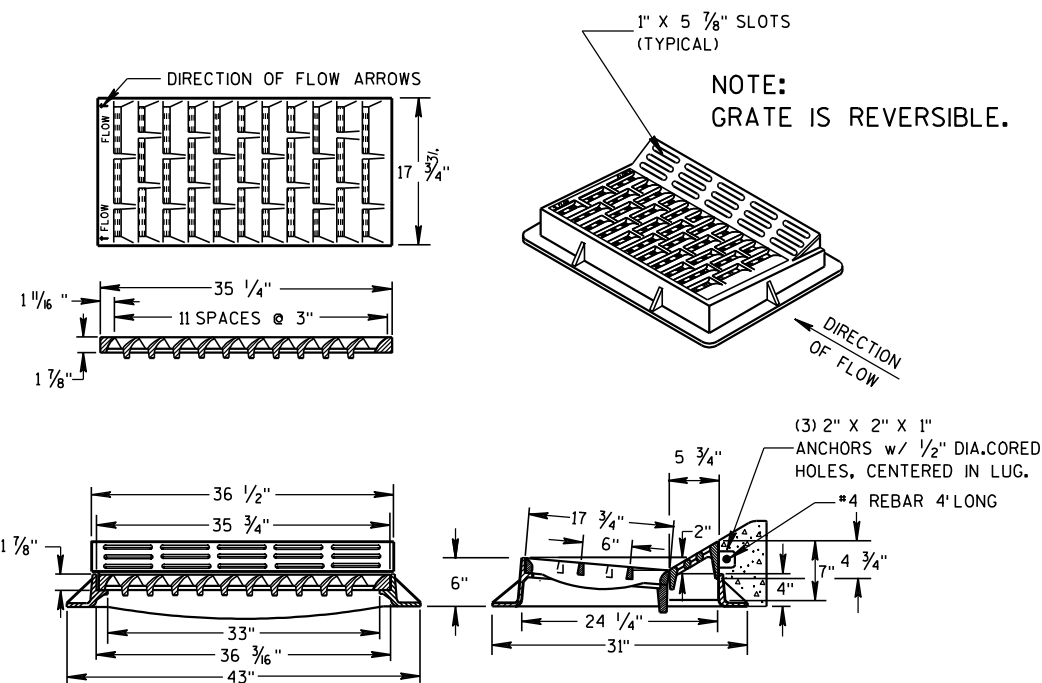


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

THE ACTUAL WEIGHT OF COVERS MAY VARY WITHIN 5 PERCENT, PLUS OR MINUS, OF THE APPROXIMATE WEIGHT.



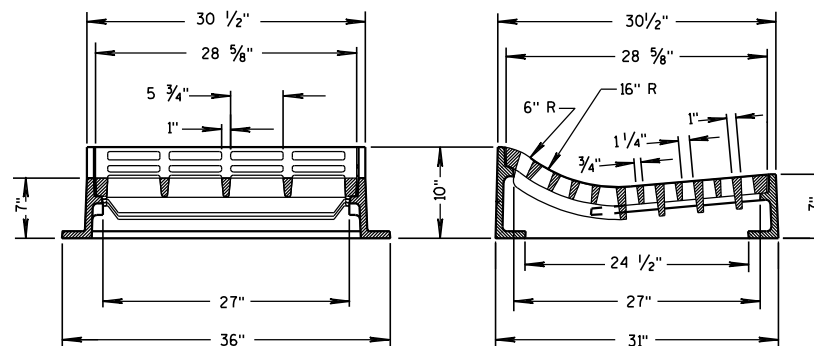
TYPE "HM"

(APPROXIMATE WEIGHT 414 LBS.)

FRAME.....181 LBS.
GRATE.....159 LBS.
CURB BOX.....74 LBS.

USE WITH TYPES A & D CONCRETE CURB & GUTTER, 36 INCH.

NOTE:
SPECIAL GRATE FOR THE
TYPE "H" COVER MAY ALSO BE
USED FOR THE TYPE "HM" COVER
NOTED AS TYPE HM-S ON DRAINAGE TABLE

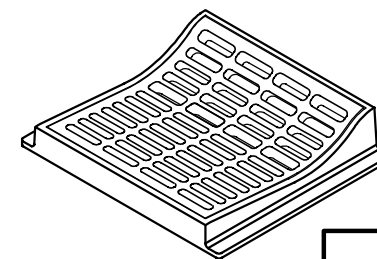


TYPE "T"

(APPROXIMATE WEIGHT 530 LBS.)

FRAME.....270 LBS.
GRATE.....260 LBS.

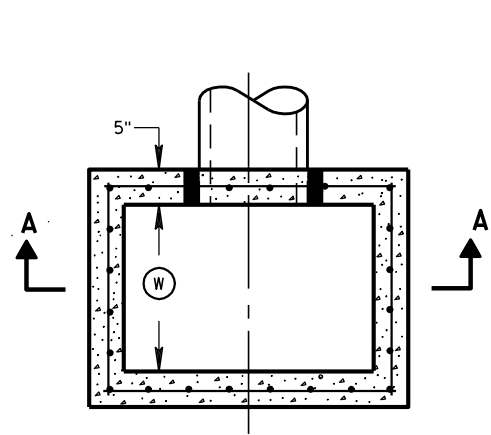
USE WITH TYPES R & T CONCRETE CURB & GUTTER, 36 INCH.



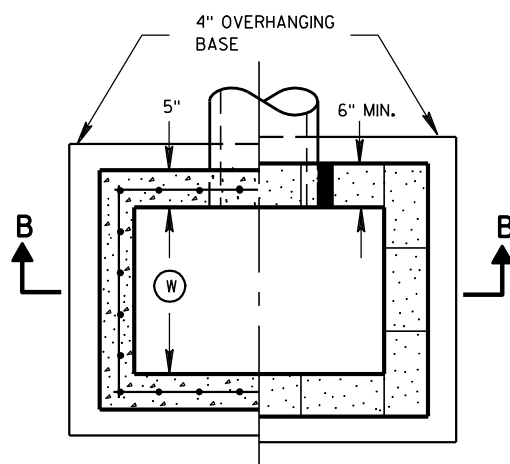
INLET COVERS
TYPE F, HM, HM-S, S, T, V,
HM-GJ, & HM-GJ-S

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/5/2012 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

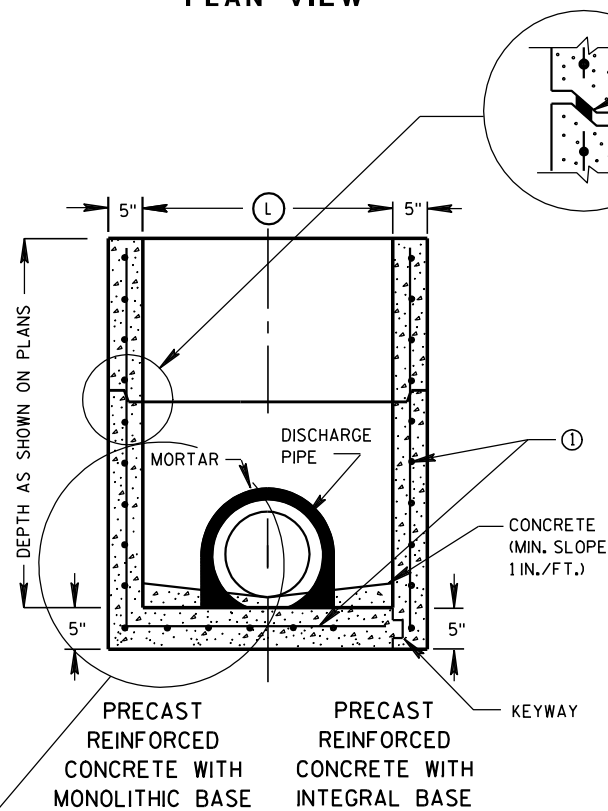


PLAN VIEW

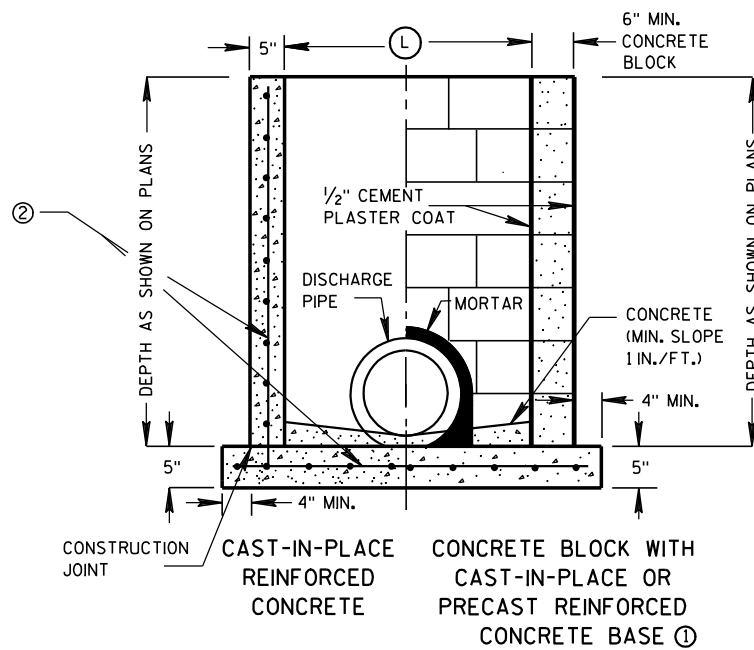


PLAN VIEW

RISER JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 (TYP)



SECTION A-A



SECTION B-B

SEPERATE PRECAST REINFORCED CONCRETE BASE OPTION

INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATES THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

4" OVERHANGING BASES ARE REQUIRED FOR CAST-IN-PLACE REINFORCED CONCRETE AND CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPERATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3 INCH CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

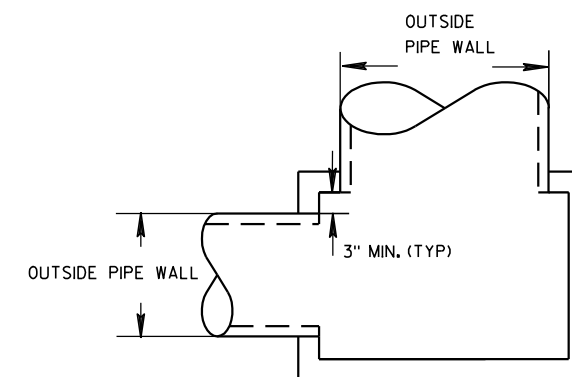
- FOR PRECAST INLETS PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.
- CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

INLET COVER MATRIX

INLET SIZE	WIDTH (FT)	INLET COVER TYPE	ALL A'S	ALL B'S	BW	F	ALL H'S	S	T	V	WM
		LENGTH (FT)									
2X2-FT	2	2	X	X				X		X	
2X2.5-FT	2	2.5			X			X	X	X	X
2X3-FT	2	3					X				
2.5X3-FT	2.5	3				X					

PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER	
	WIDTH (IN)	LENGTH (IN)
2X2-FT	12	12
2X2.5-FT	12	18
2X3-FT	12	24
2.5X3-FT	18	24

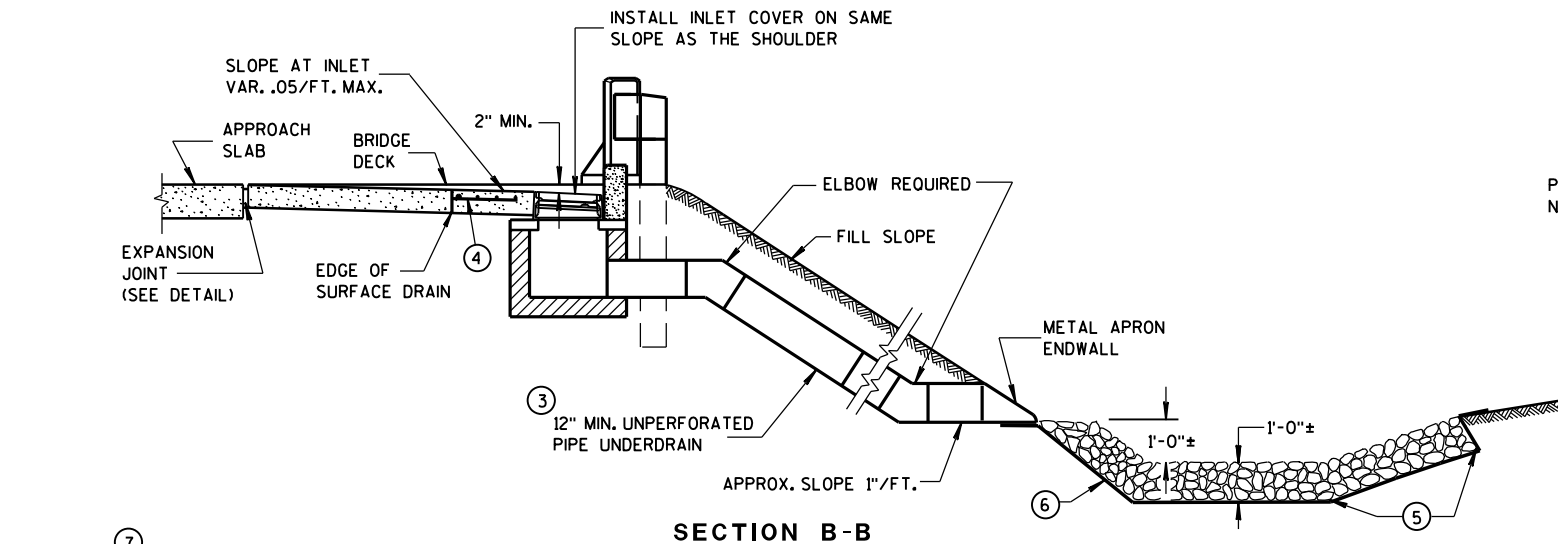


DETAIL "A"

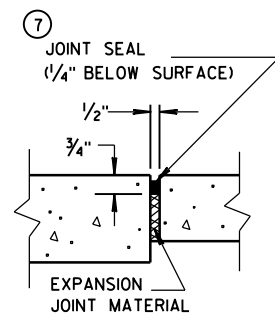
INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

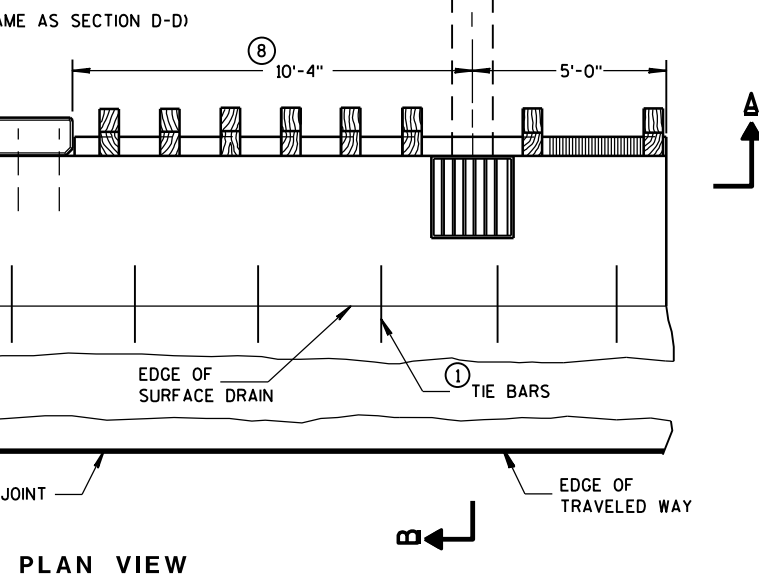
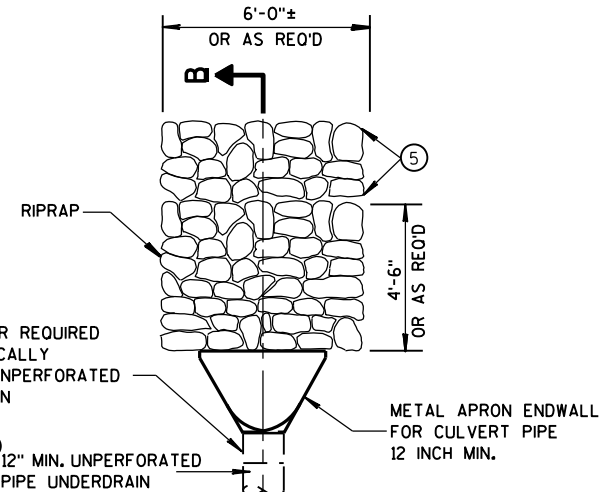
APPROVED
6/5/2012
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA



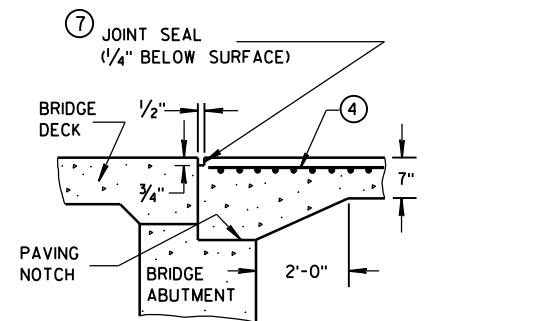
SECTION B-B



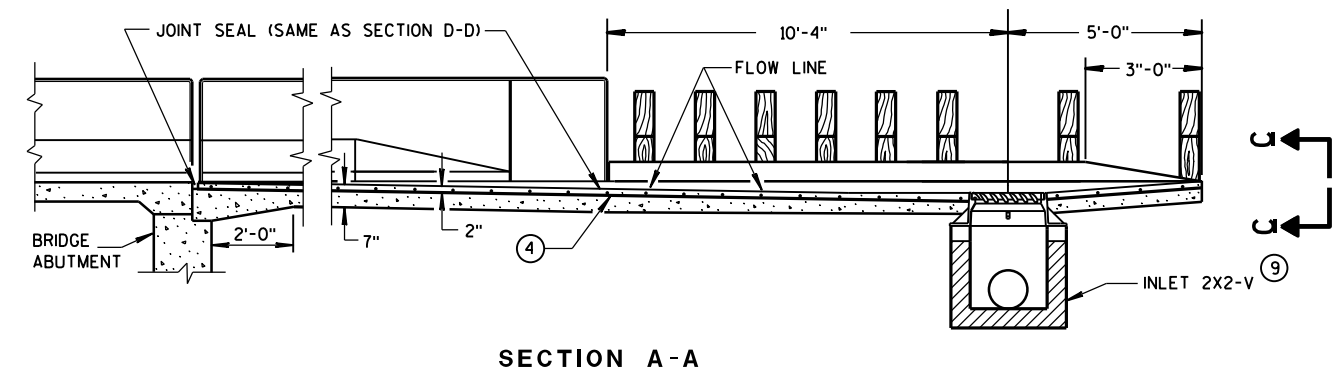
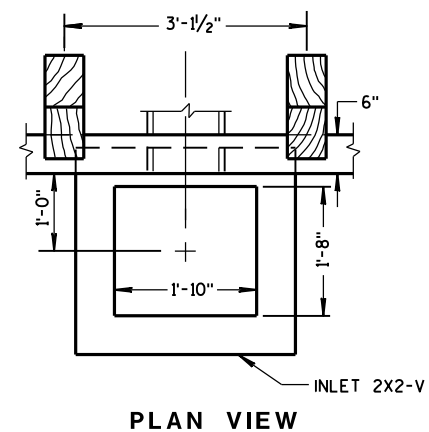
EXPANSION JOINT DETAIL



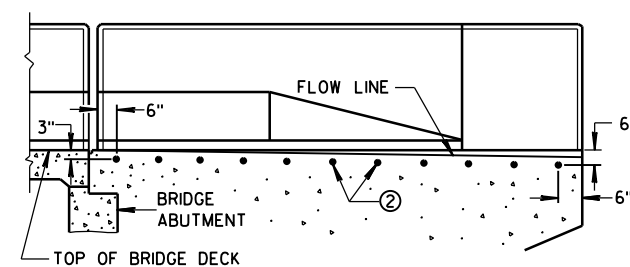
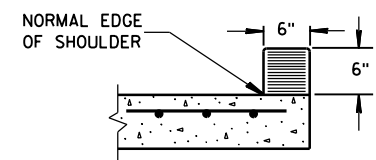
PLAN VIEW



SECTION D-D



SECTION A-A

LOCATION OF
TIE BARS IN WINGWALL

SECTION C-C

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS, AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ALL STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

- ① NO. 4 X 2'-0" TIE BARS SPACED AT 3'-0" CENTERS TO BE USED ONLY WHEN ADJACENT TO P.C. CONCRETE.
- ② NO. 4 X 2'-0" TIE BARS SPACED AT 12" CENTERS TO BE PLACED BY BRIDGE CONTRACTOR, OR DRILLED TIE BARS PLACED AS DIRECTED BY THE ENGINEER.
- ③ THE PIPE UNDERDRAIN MAY BE ANY ONE OF THE SIX MATERIALS LISTED IN THE STANDARD SPECIFICATIONS SECTION 612.2 EXCEPT DRAIN TILE.
- ④ MINIMUM REINFORCEMENT SHALL BE 6" X 6" - W4.0 X W4.0 OR NO. 3 BARS LONGITUDINAL AND TRANSVERSE SPACING 12" C-C.
- ⑤ LIMITS OF ADDITIONAL RIPRAP WHEN SPECIAL DITCH IS REQUIRED.
- ⑥ GEOTEXTILE FABRIC, TYPE 'R'
- ⑦ HOT POURED SEALANT UNLESS OTHERWISE SPECIFIED.
- ⑧ THIS DIMENSION MAY VARY DEPENDING ON THE SPACING OF POSTS FOR THE STEEL PLATE BEAM GUARD. THE TYPICAL LOCATION FOR THE SURFACE DRAIN IS WHERE THE POST SPACING WIDENS TO 3'-1/2".
- ⑨ SEE CURRENT STANDARD DETAIL DRAWINGS 8A5 AND 8C7 FOR DETAILS.

CONCRETE SURFACE DRAINS
DROP INLET TYPE
AT STRUCTURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

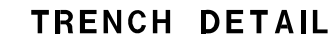
APPROVED
9/4/08
DATE

FHWA

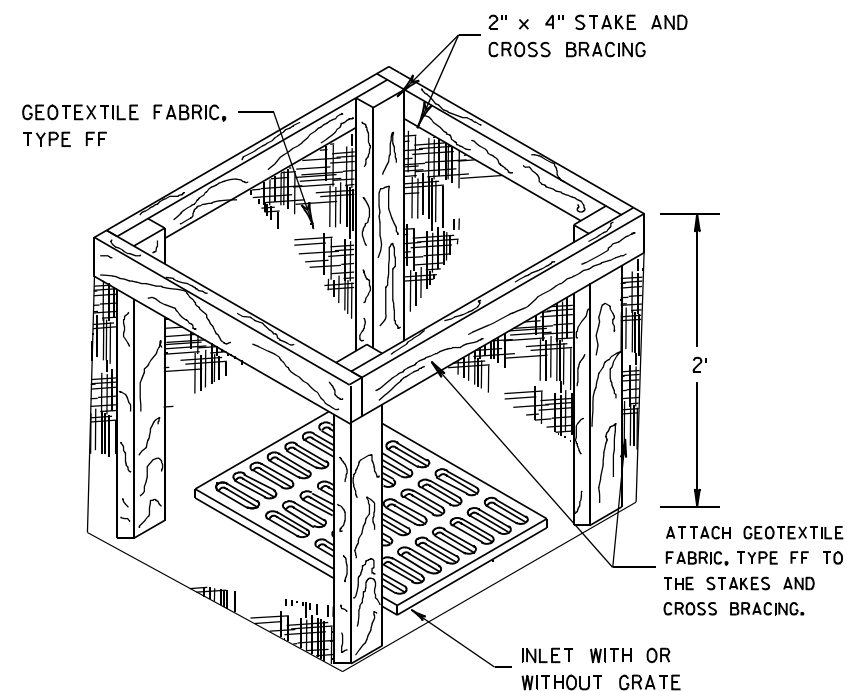
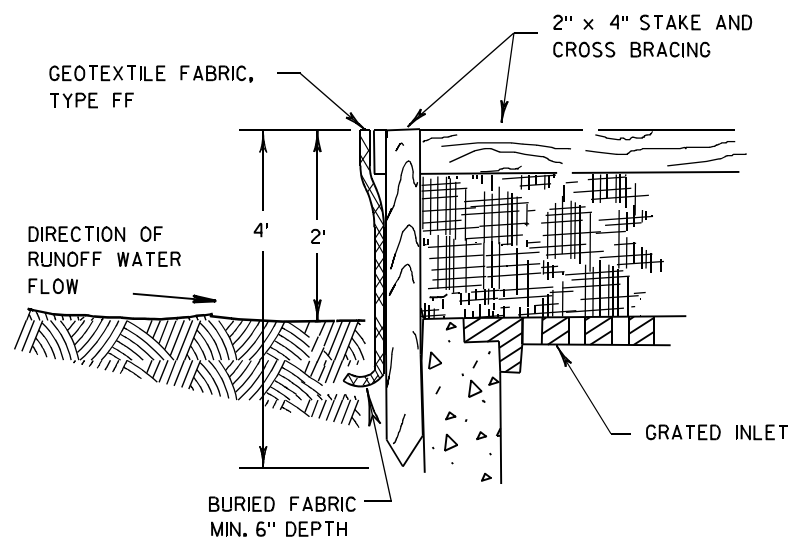
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<div style="text-align: center;">SILT FENCE</div>	
<div style="text-align: center;">STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</div>	
<div>APPROVED 4-29-05 _____ DATE</div>	<div> /S/ Beth Canestra _____ CHIEF ROADWAY DEVELOPMENT ENGINEER</div>



INLET PROTECTION, TYPE A

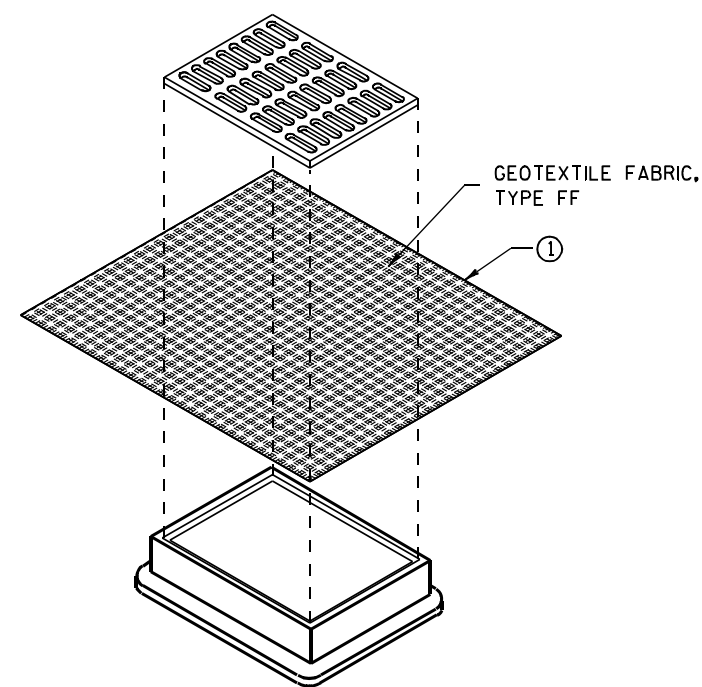
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

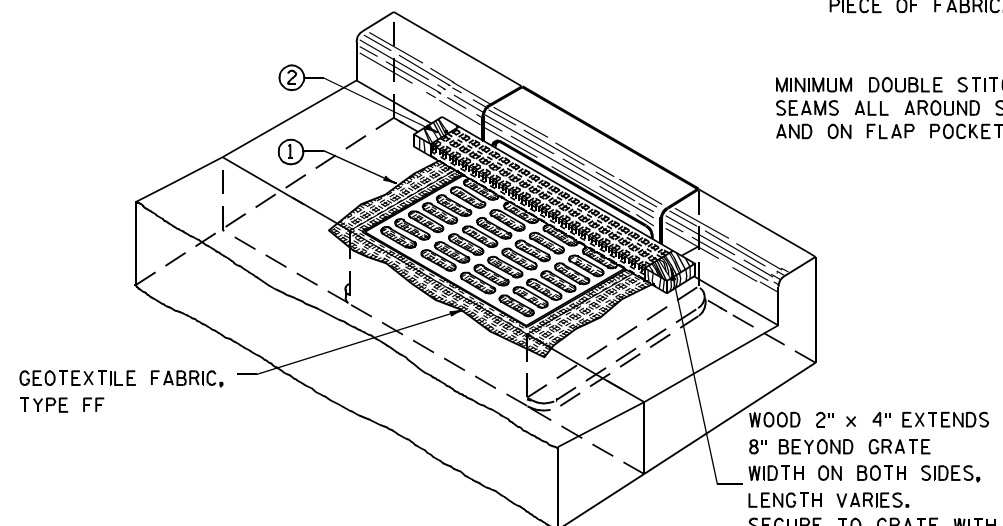
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

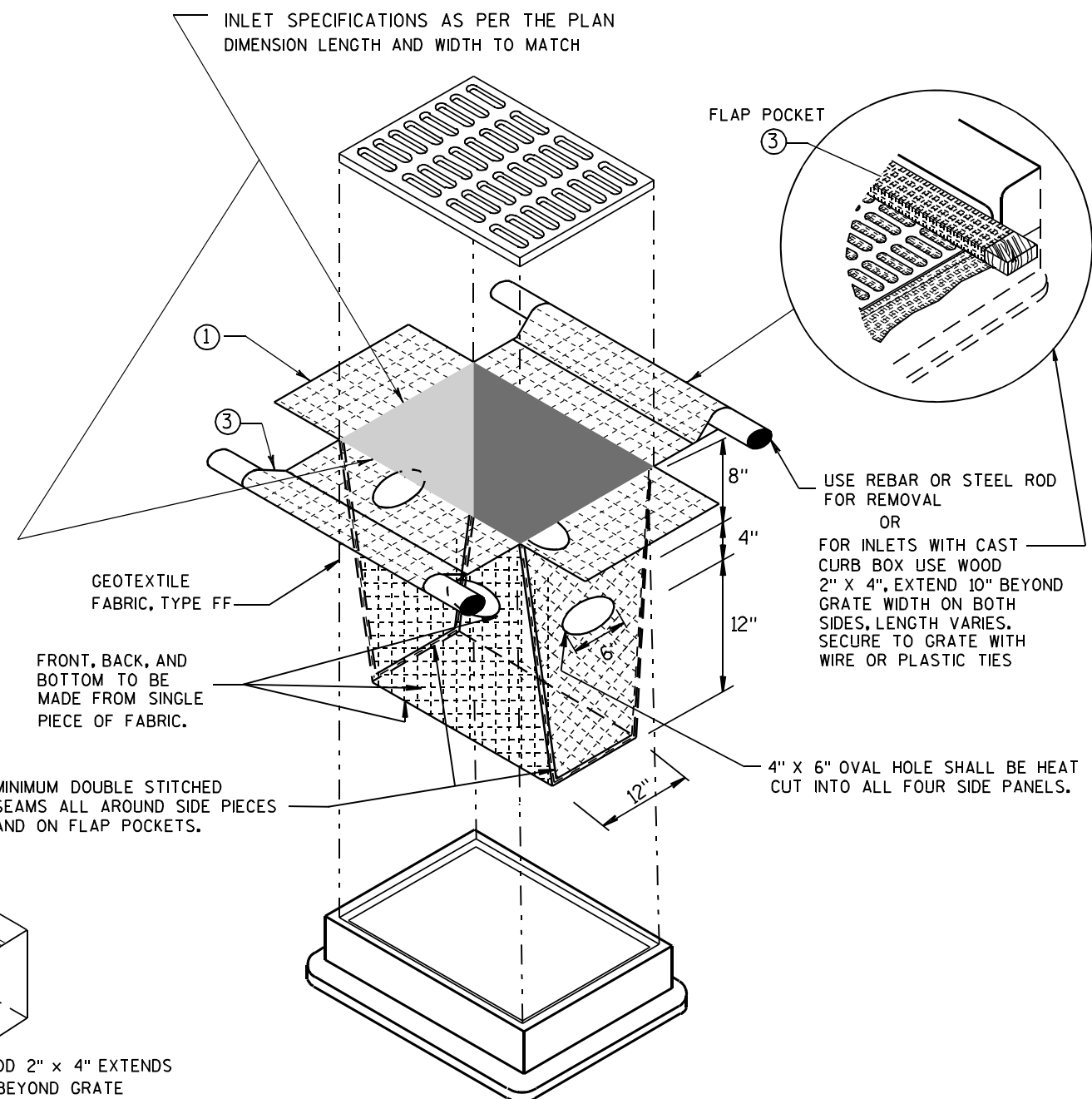
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLOWER THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



INLET PROTECTION, TYPE D

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

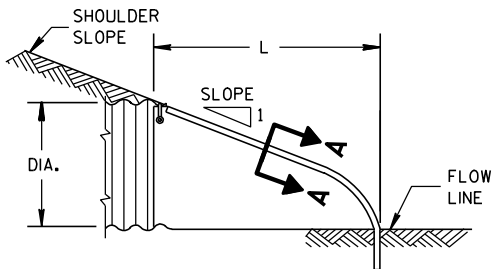
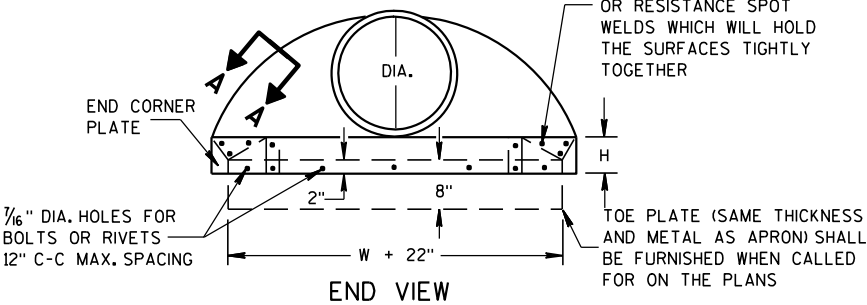
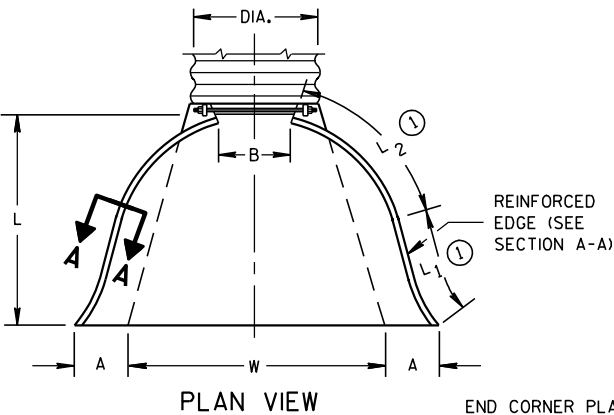
**INLET PROTECTION
TYPE A, B, C, AND D**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/16/02 /S/ Beth Cannestra
DATE
FHWA CHIEF ROADWAY DEVELOPMENT ENGINEER

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE		BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")			
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2	Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2	Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3	Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3	Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3	Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3	Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3	Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3	Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3	Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3	Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3	Pc.

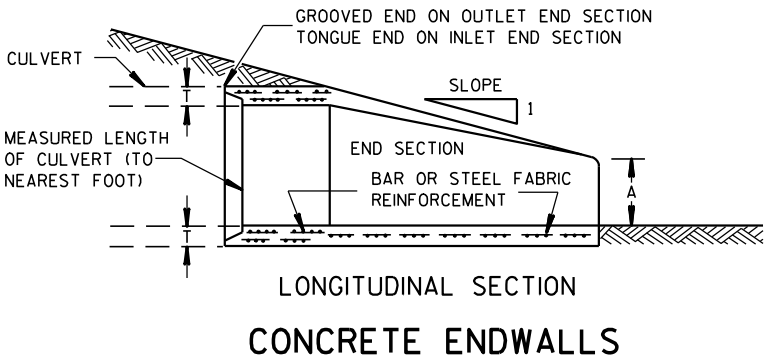
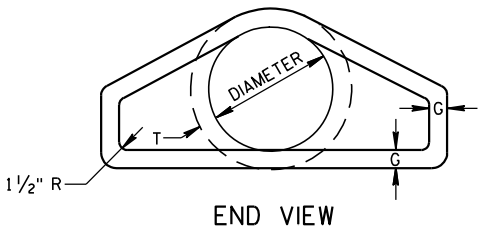
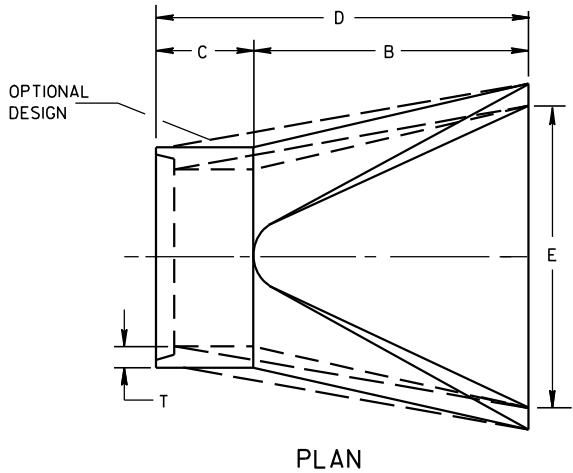
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



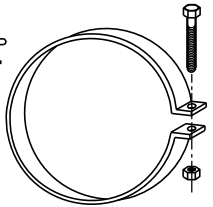
METAL ENDWALLS

REINFORCED CONCRETE APRON ENDWALLS												
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE				
	T	A	B	C	D	E	G					
12	2	4	24	48 1/8	72 1/8	24	2	3 to 1				
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1				
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1				
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1				
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1				
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1				
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1				
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1				
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1				
48	5	24	72	26	98	84	5	3 to 1				
54	5 1/2	27	65	33 1/4	98 1/4	90	5 1/2	2 1/2 to 1				
60	6	30-35	60	39	99	96	5	2 to 1				
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1				
72	7	24-36	78	21	99	108	6	2 to 1				
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1				
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1				
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1				

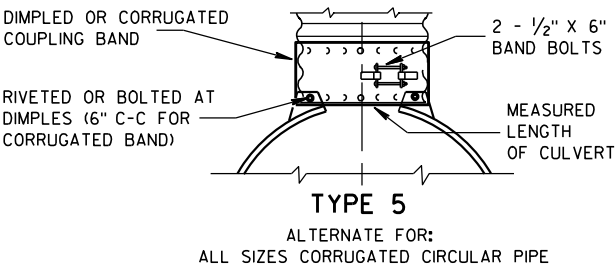
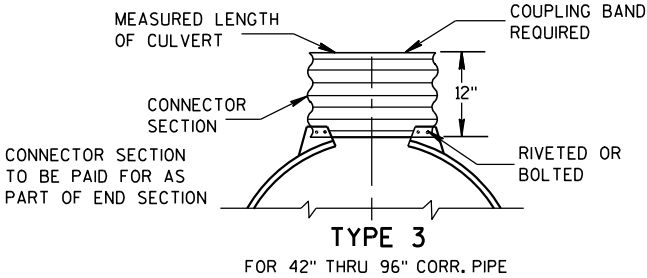
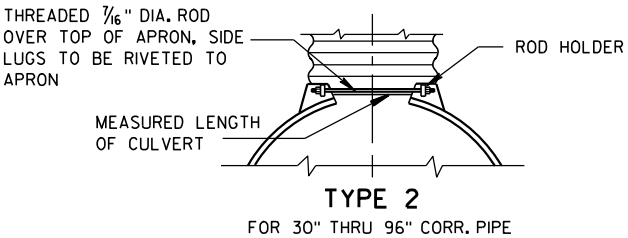
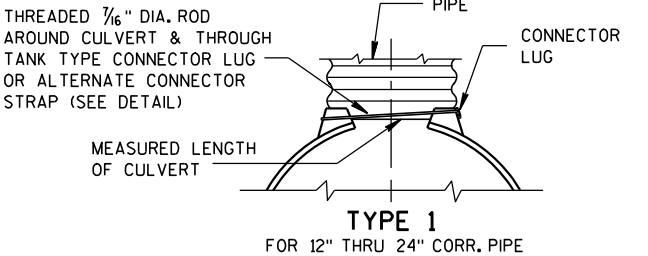
* MINIMUM
** MAXIMUM



1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



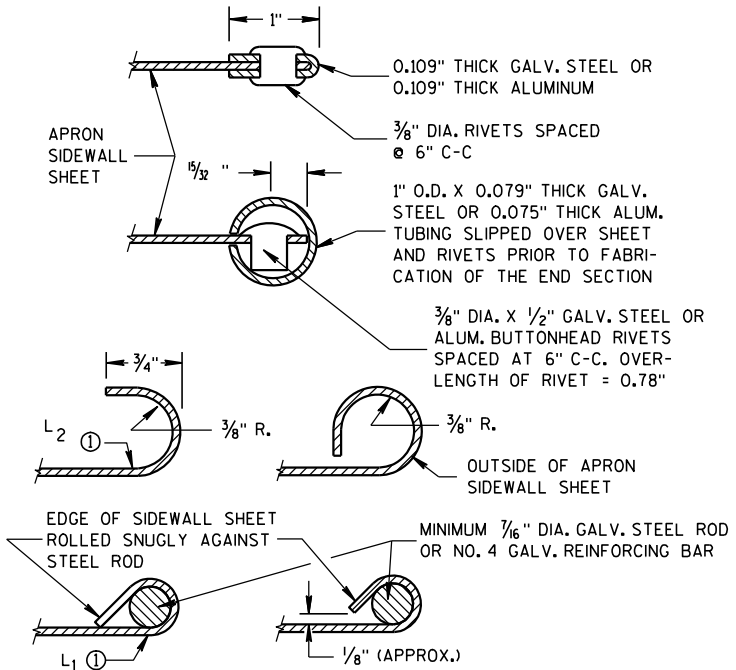
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

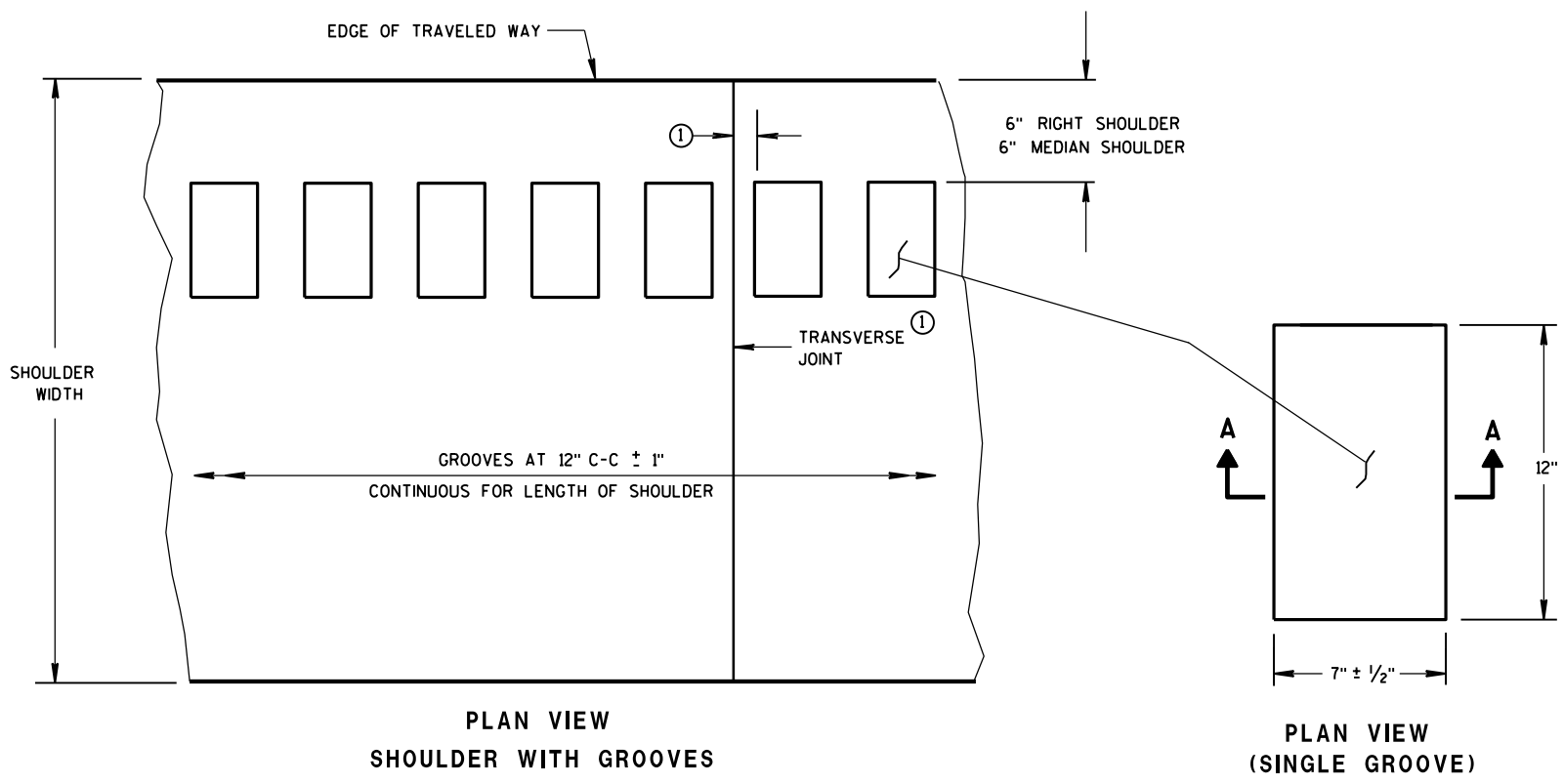
ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR CULVERT PIPE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 11/30/94 DATE	/S/ Rory L. Rhinesmith CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA	



6

PLACEMENT DETAIL FOR MILLED RUMBLE STRIP

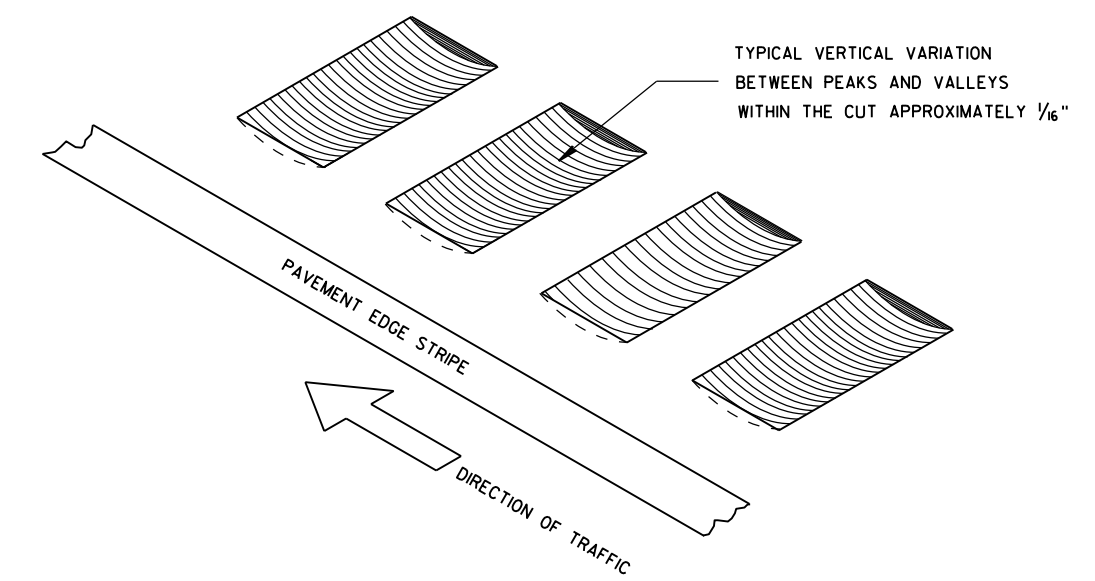
GENERAL NOTES

DETAILS OF CONSTRUCTION SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

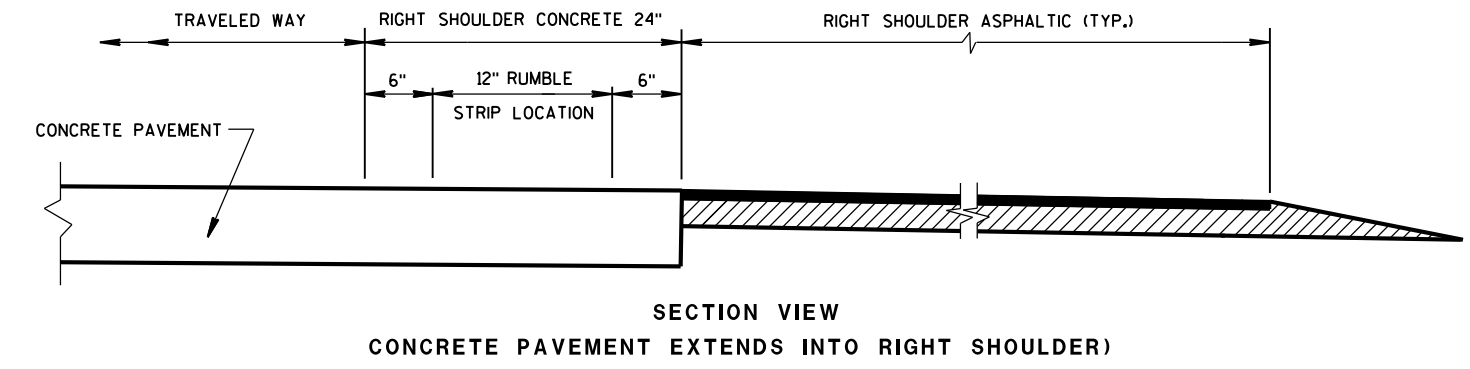
RUMBLE STRIPS ON EXPRESSWAYS

DO NOT INSTALL RUMBLE STRIPS ACROSS SIDE ROAD INTERSECTIONS, COMMERCIAL DRIVEWAYS, PRIVATE DRIVEWAYS OR ADJACENT TO RIGHT TURN LANES, LEFT TURN LANES, TURN LANE TAPERS, BRIDGE DECKS, BRIDGE APPROACHES, OR 100 FEET IN ADVANCE OF RAILROAD CROSSING. THE ATTACHED STANDARD DETAIL DRAWING SHOWS THE LOCATION OF THE RUMBLE STRIPS AT INTERCHANGE AREAS.

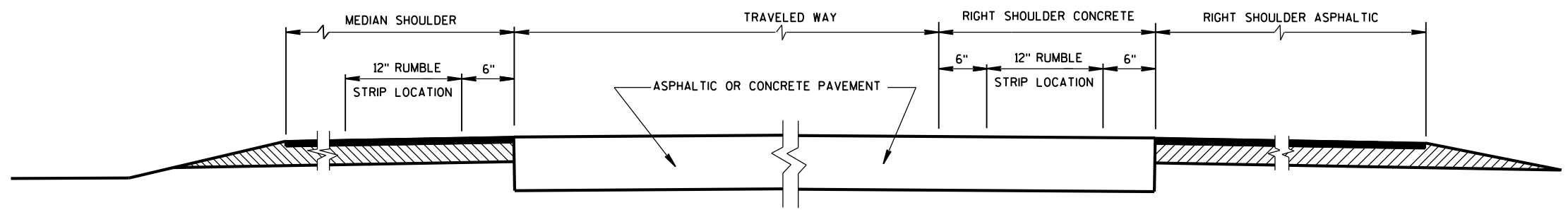
① CONCRETE PAVEMENT - RUMBLE STRIPS SHALL BE A MINIMUM OF 6" AWAY FROM TRANSVERSE JOINTS.



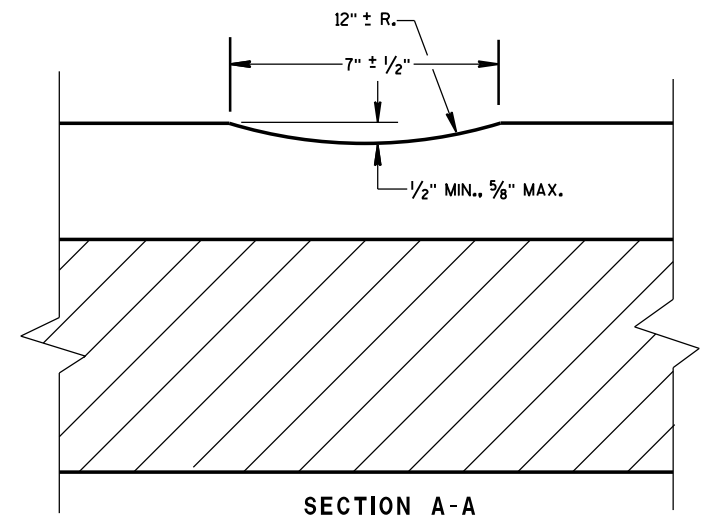
ISOMETRIC



SECTION VIEW
CONCRETE PAVEMENT EXTENDS INTO RIGHT SHOULDER)



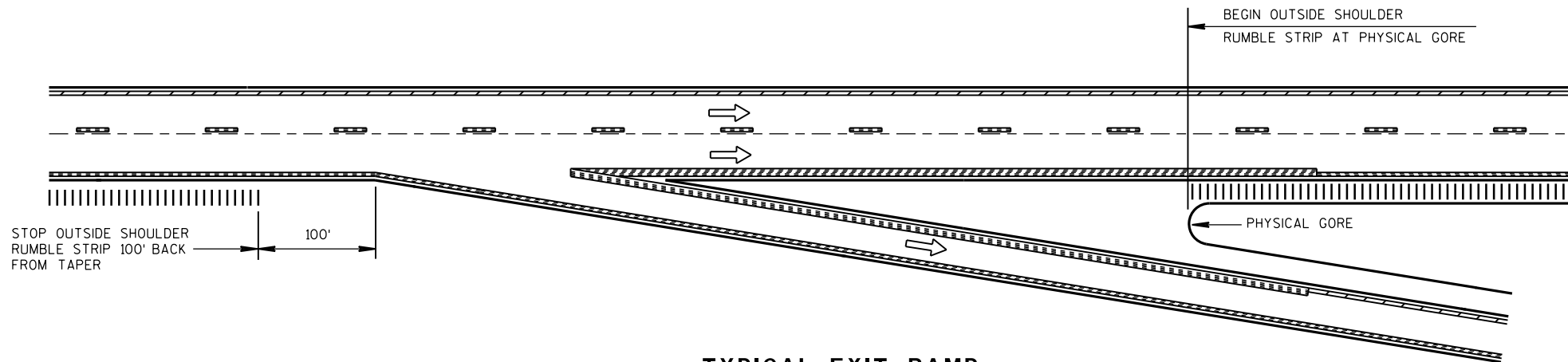
SECTION VIEW
TYPICAL LOCATIONS OF SHOULDER RUMBLE STRIPS
IN RURAL DIVIDED HIGHWAYS
(ONE ROADWAY IS SHOWN)



SECTION A-A

SHOULDER RUMBLE STRIP,
MILLING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



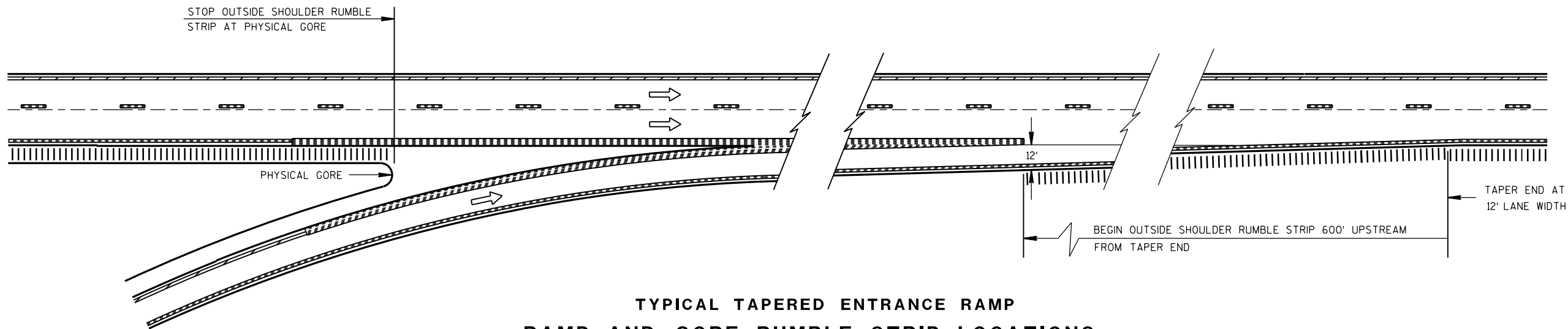
TYPICAL EXIT RAMP

NOTES:

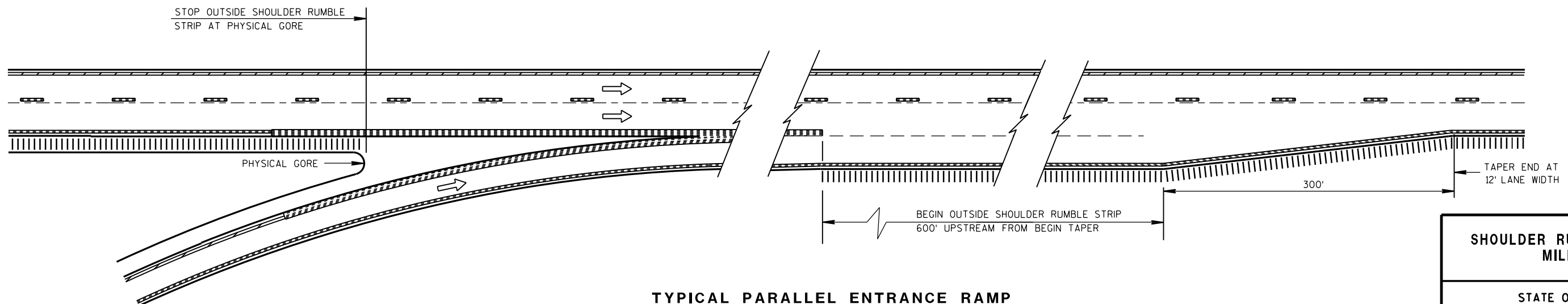
NO RUMBLE STRIP ON EXIT, DIRECTIONAL, OR ENTRANCE RAMPS, EXCEPT NEAR THE ENTRANCE TAPER END AND ALONG THE PARALLEL RAMP AREA AS SHOWN.

PAVEMENT MARKING DETAILS AND SPECIFICATIONS ARE PROVIDED ELSEWHERE IN THE CONTRACT.

NOTE:
ARROW SYMBOL (→)
SHOWS DIRECTION OF TRAVEL



**TYPICAL TAPERED ENTRANCE RAMP
RAMP AND GORE RUMBLE STRIP LOCATIONS**



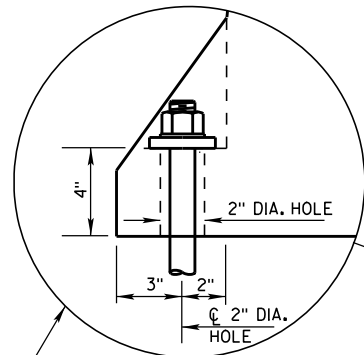
**TYPICAL PARALLEL ENTRANCE RAMP
RAMP AND GORE RUMBLE STRIP LOCATIONS**

**SHOULDER RUMBLE STRIP,
MILLING**

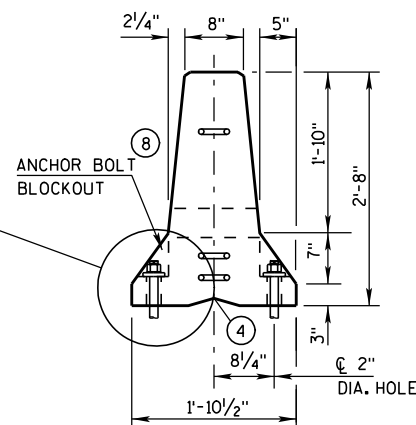
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
12/17/2012
DATE
FHWA

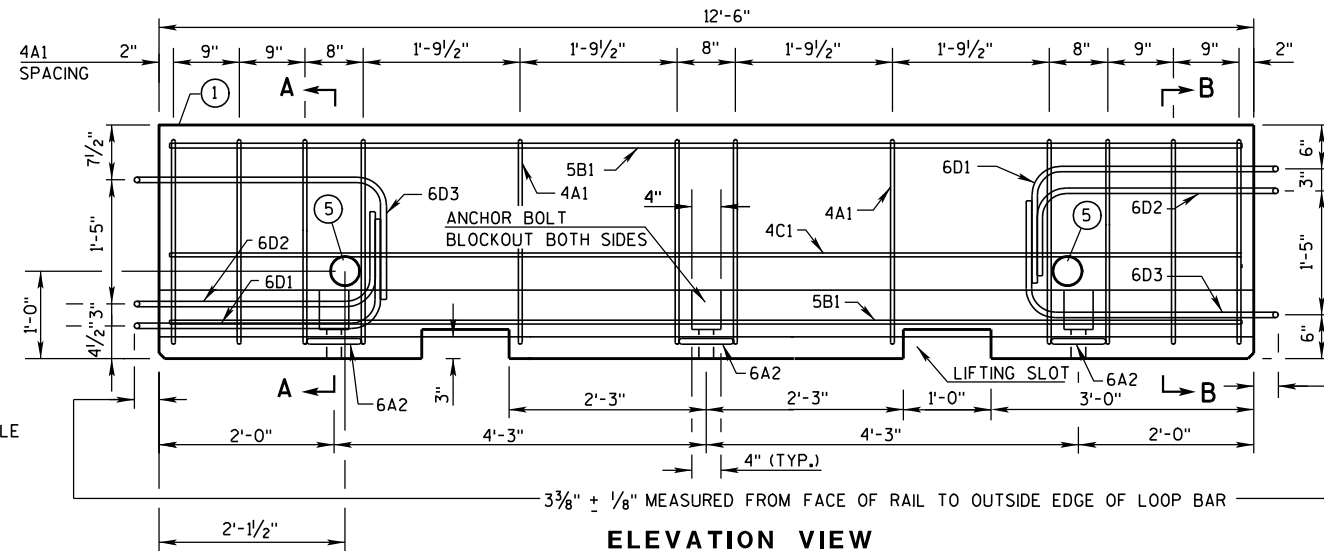
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



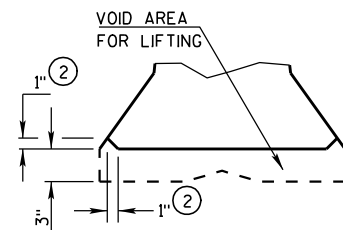
ANCHOR ON TRAFFIC SIDE
ONLY WHEN REQUIRED
(SEE SHEET D FOR ADDITIONAL
ANCHOR DETAIL)



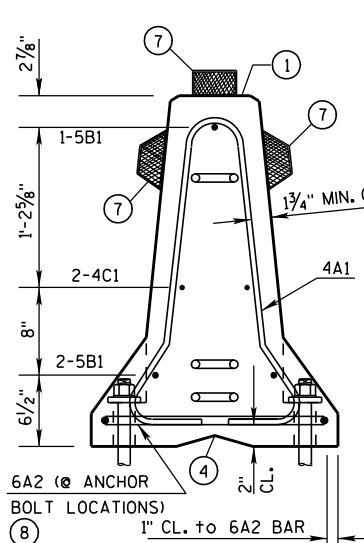
END VIEW



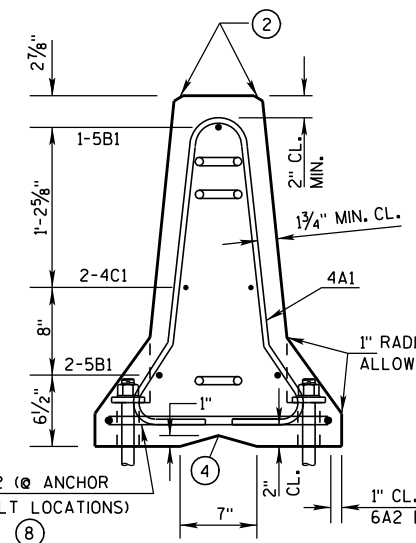
ELEVATION VIEW



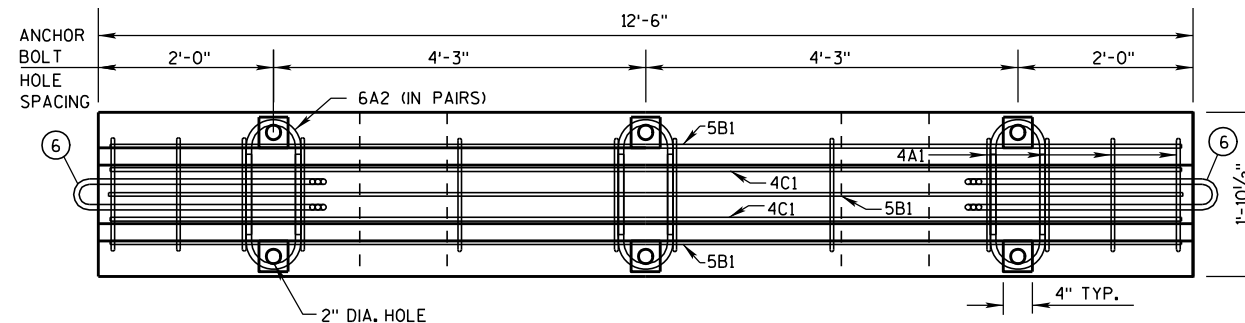
DETAIL "B"
LIFTING SLOT DETAIL



SECTION A-A
(STIRRUP PLACEMENT)

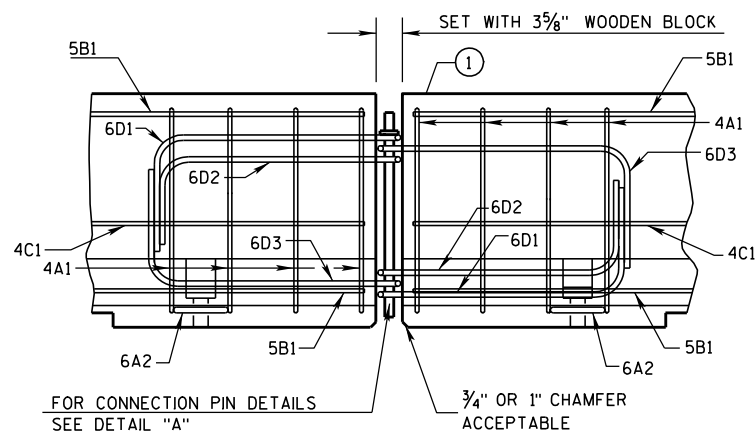


SECTION B-B
(STIRRUP PLACEMENT)

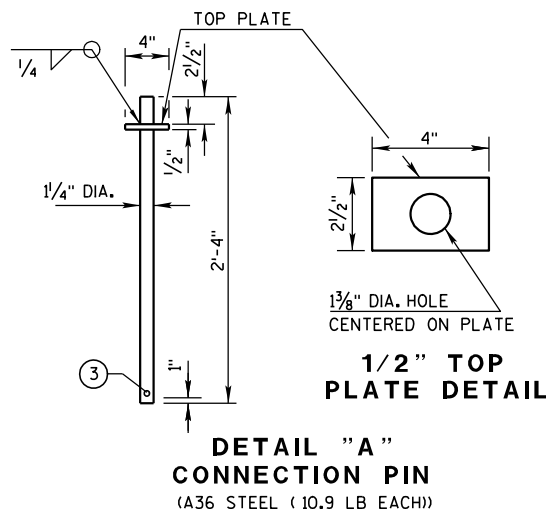


PLAN VIEW

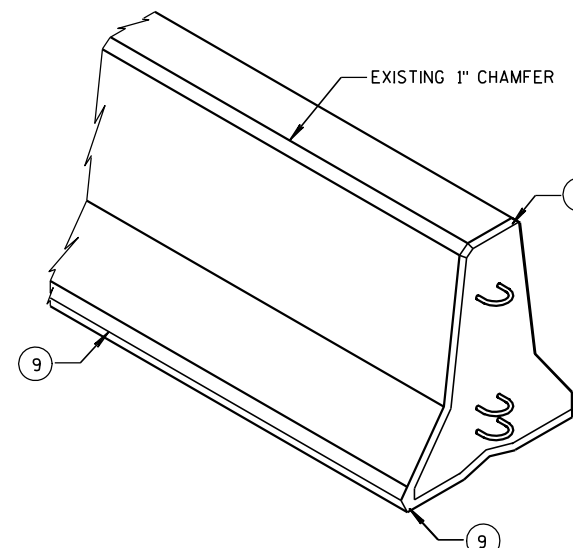
DETAILS OF BARRIER SECTION



DETAILS OF BARRIER CONNECTION



DETAIL "A"
CONNECTION PIN
(A36 STEEL (10.9 LB EACH))



1/2" TOP
PLATE DETAIL

GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-13(g) THRU 14B7-13(h).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE 3/4" SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A 3-1/2" PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN 1/8" OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

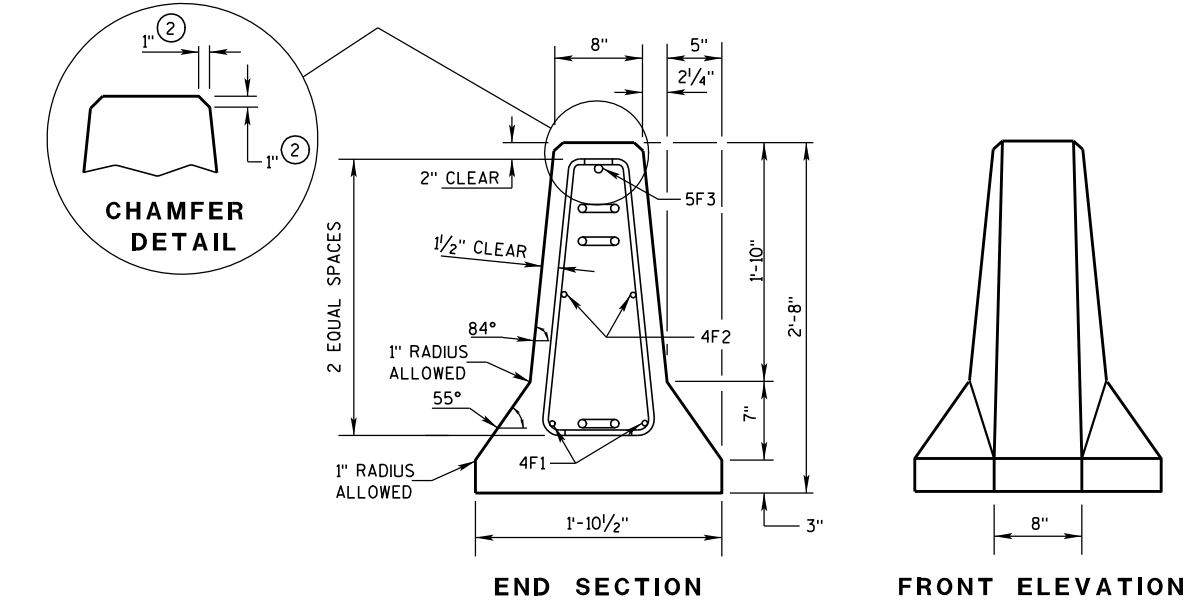
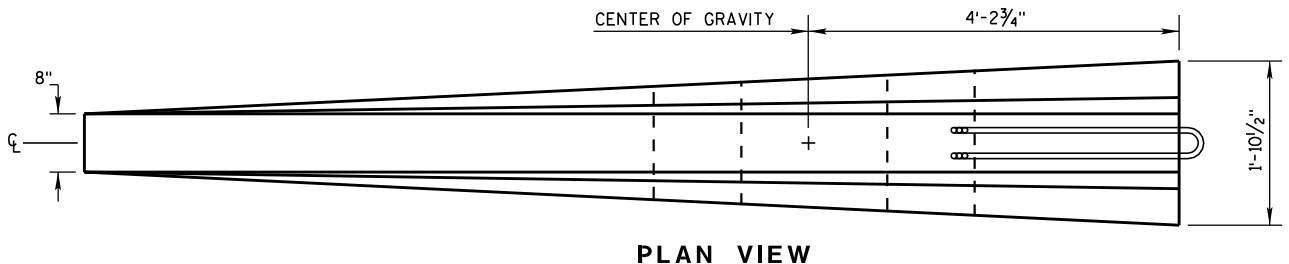
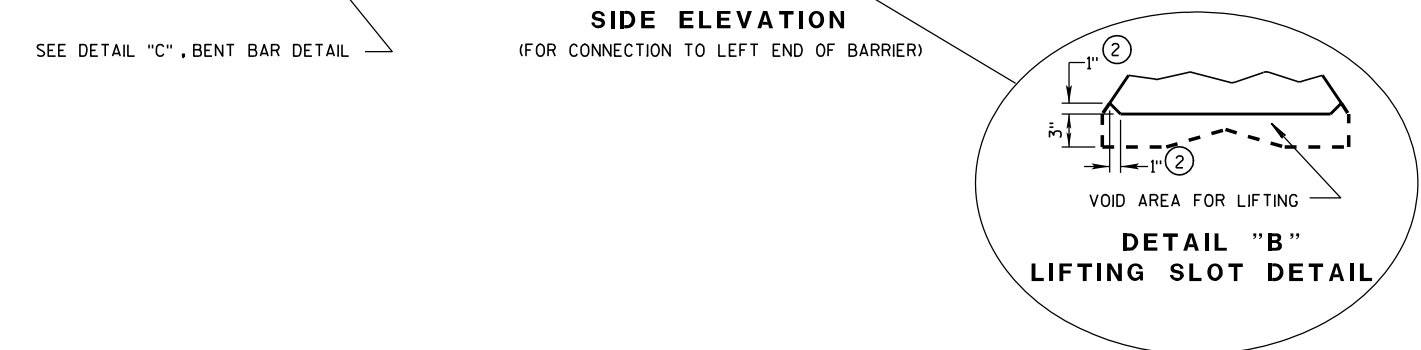
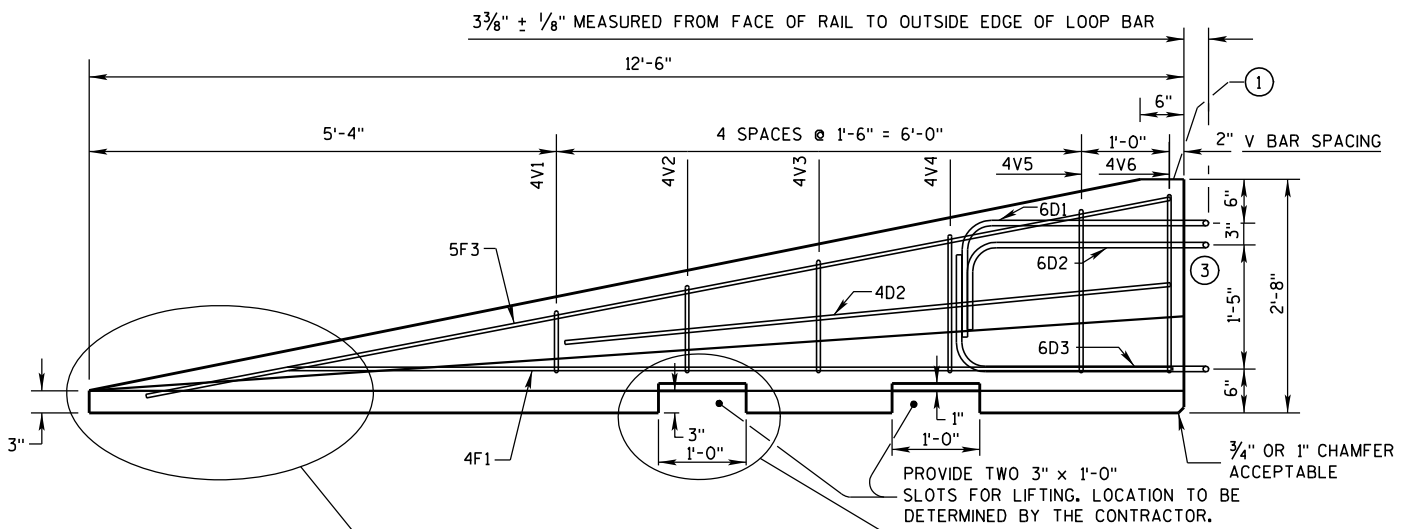
PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

INSTALL MECHANICAL OR EPOXY ANCHORS PER MANUFACTURER'S RECOMMENDATIONS. PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

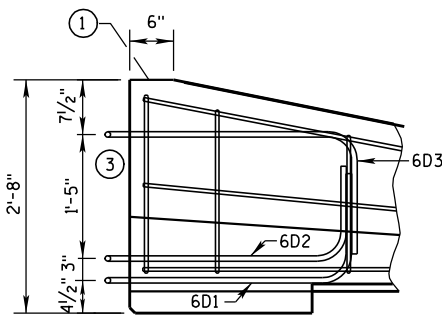
- MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - TYPE: WICBTP
 - MANUFACTURER
 - DATE MANUFACTURED (MONTH AND YEAR)
- 1" CHAMFER TO PREVENT SPALLING.
- A 3/8" HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- "V" NOTCH IS OPTIONAL.
- THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURER'S INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- SEE SHEET D FOR ANCHORING CRITERIA.
- 1" CHAMFER OPTIONAL.

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



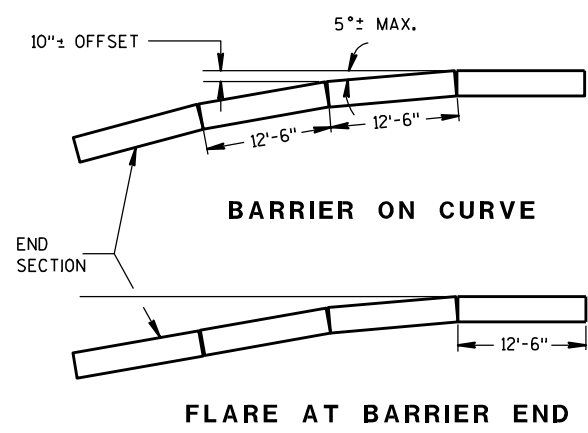
DETAILS OF BARRIER TAPER SECTION



SIDE ELEVATION
LOOP BAR ASSEMBLY INVERTED
FOR OPPOSITE END.
(FOR CONNECTION TO RIGHT END OF BARRIER)

GENERAL NOTES

- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - a. TYPE WICBTP
 - b. MANUFACTURER
 - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.



POSTED SPEED, (MPH)	FLARE RATE
40 OR LESS	6:1
45 OR GREATER	8:1

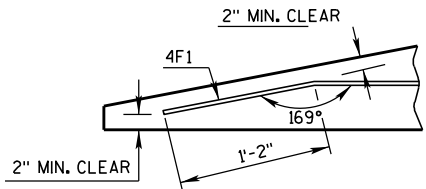
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

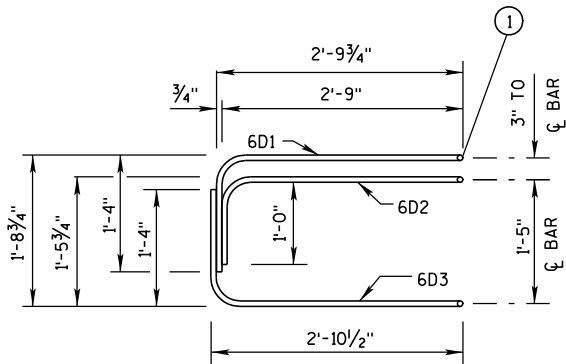
BARRIER TAPER SECTION
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

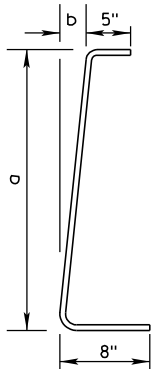
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"
BENT BAR DETAIL



ELEVATION
LOOP BAR ASSEMBLY



4V BARS
2 AT EACH SIZE REQUIRED
FOR STIRRUP ASSEMBLY

BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

TAPER BARRIER SECTION

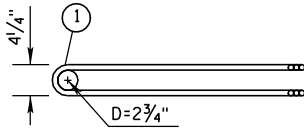
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION
BILL OF MATERIALS

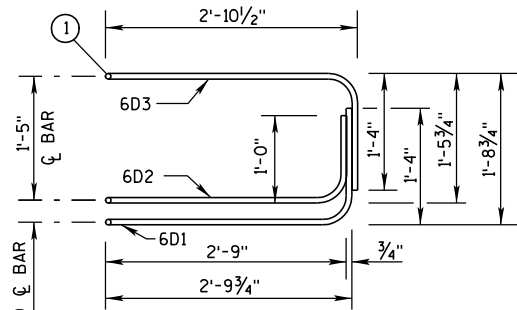
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

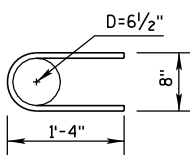


PLAN VIEW
LOOP BAR ASSEMBLY

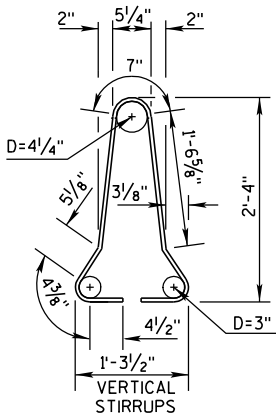
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

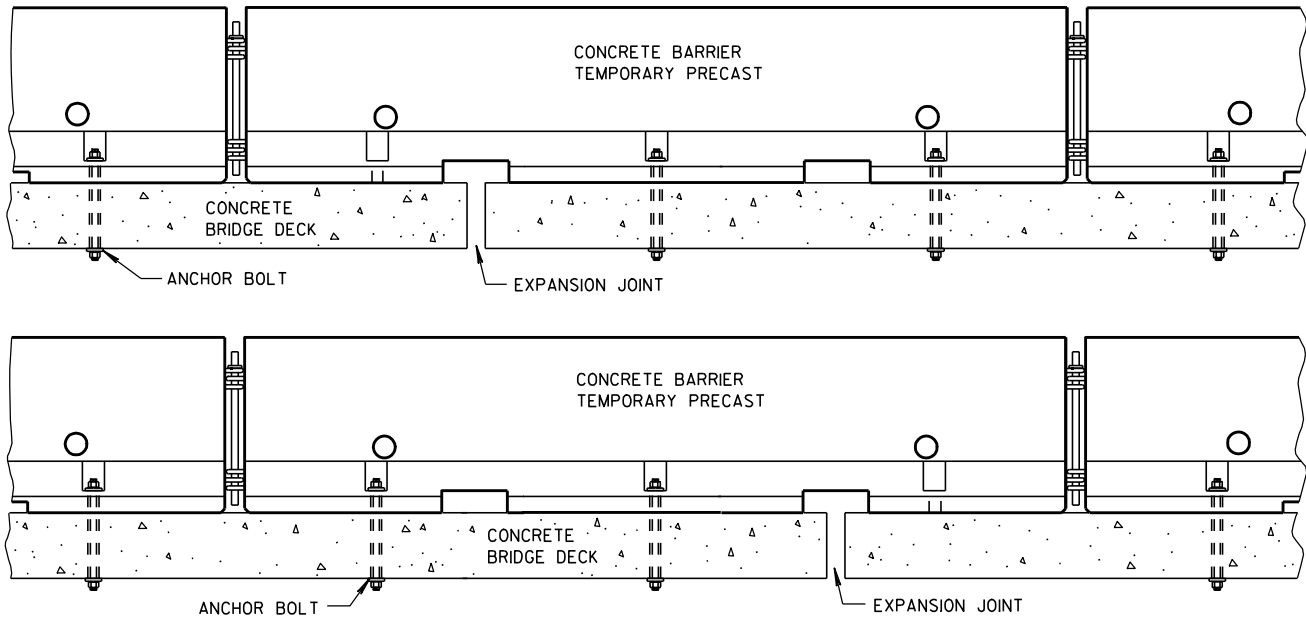


4A1

BARRIER SECTION

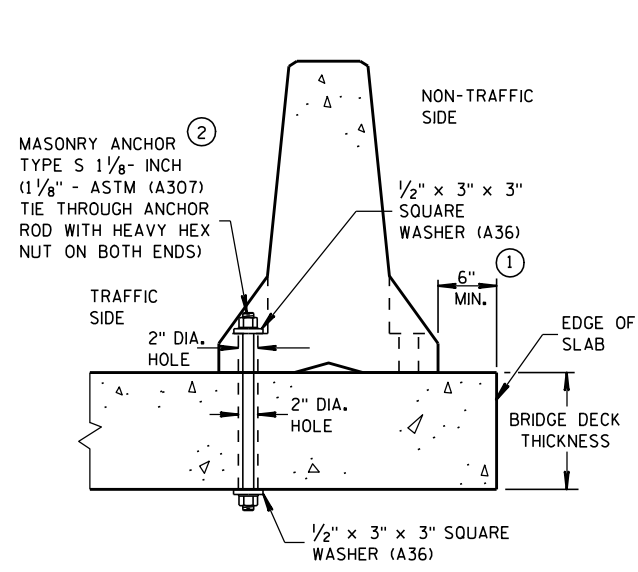
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



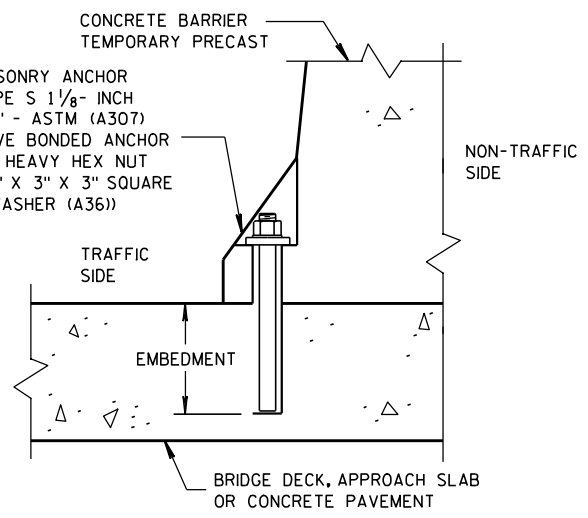
TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



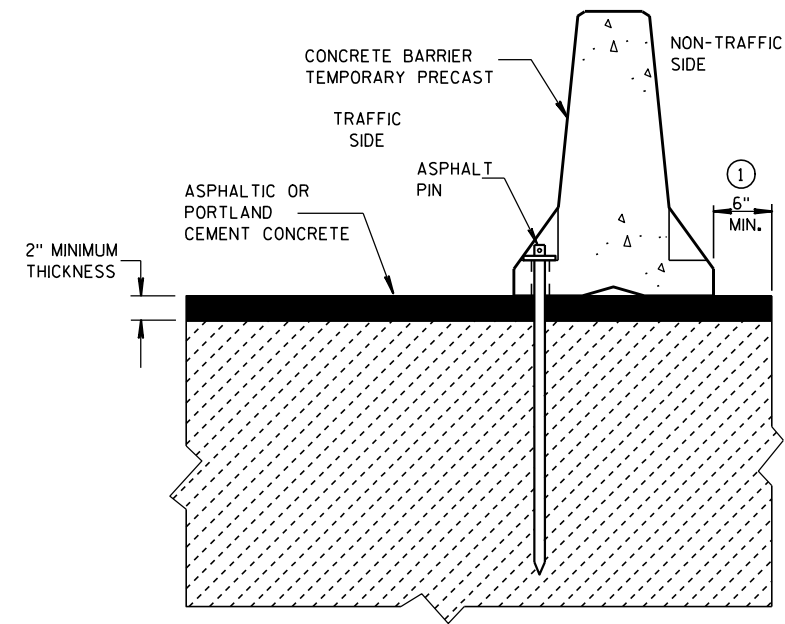
THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



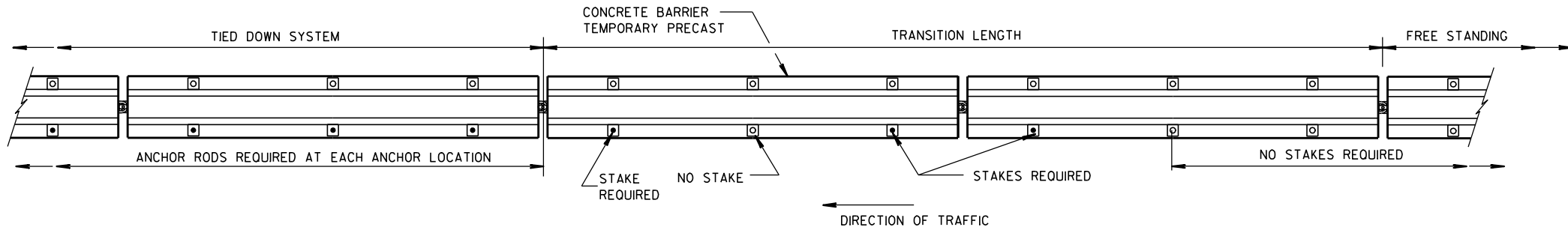
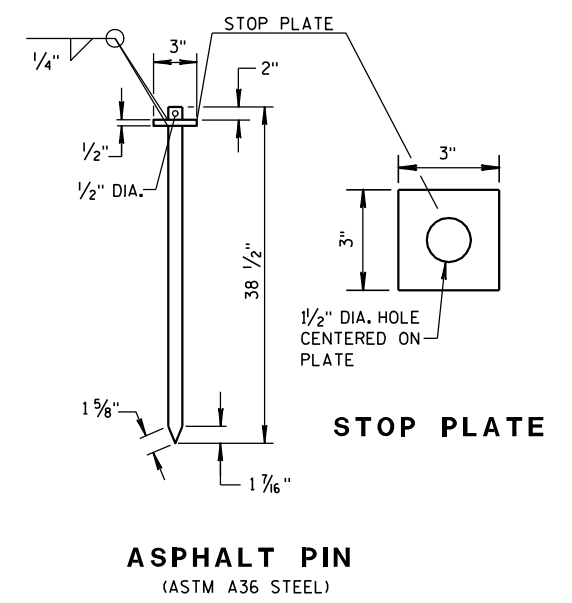
REMOVABLE ADHESIVE BONDED ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)



STAKE DOWN INSTALLATION FOR ASPHALTIC OR PORTLAND CEMENT CONCRETE SURFACE

(STAKING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST)



FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

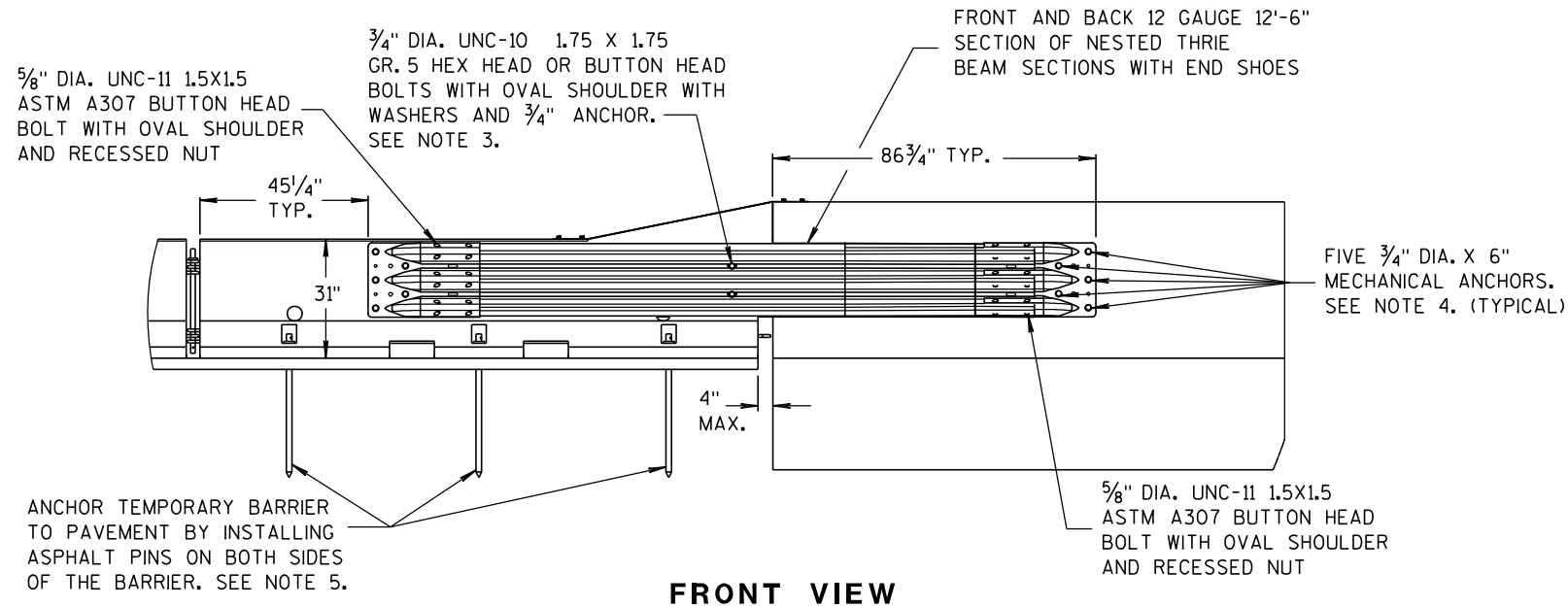
GENERAL NOTES

- 1 CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" SHALL BE ANCHORED IF:
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 4 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 45 MPH OR GREATER, OR

THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 2 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 40 MPH OR LESS.
- 2 ANCHORING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST.

WITH THE APPROVAL OF THE ENGINEER, REMOVABLE ADHESIVE BONDED (EPOXY) ANCHOR BOLT INSTALLATION MAY BE USED IN LIEU OF THROUGH BOLTED ANCHOR INSTALLATION. THE ADHESIVE BONDED ANCHOR BOLT MUST BE REMOVABLE. USE ASTM (A307) MASONRY ANCHORS TYPE S 1 1/8-INCH, EMBEDDED TO A DEPTH SUFFICIENT TO DEVELOP THE ULTIMATE CAPACITY OF THE ANCHOR BOLT AND PROVIDE DOCUMENTATION TO CONFIRM THIS.

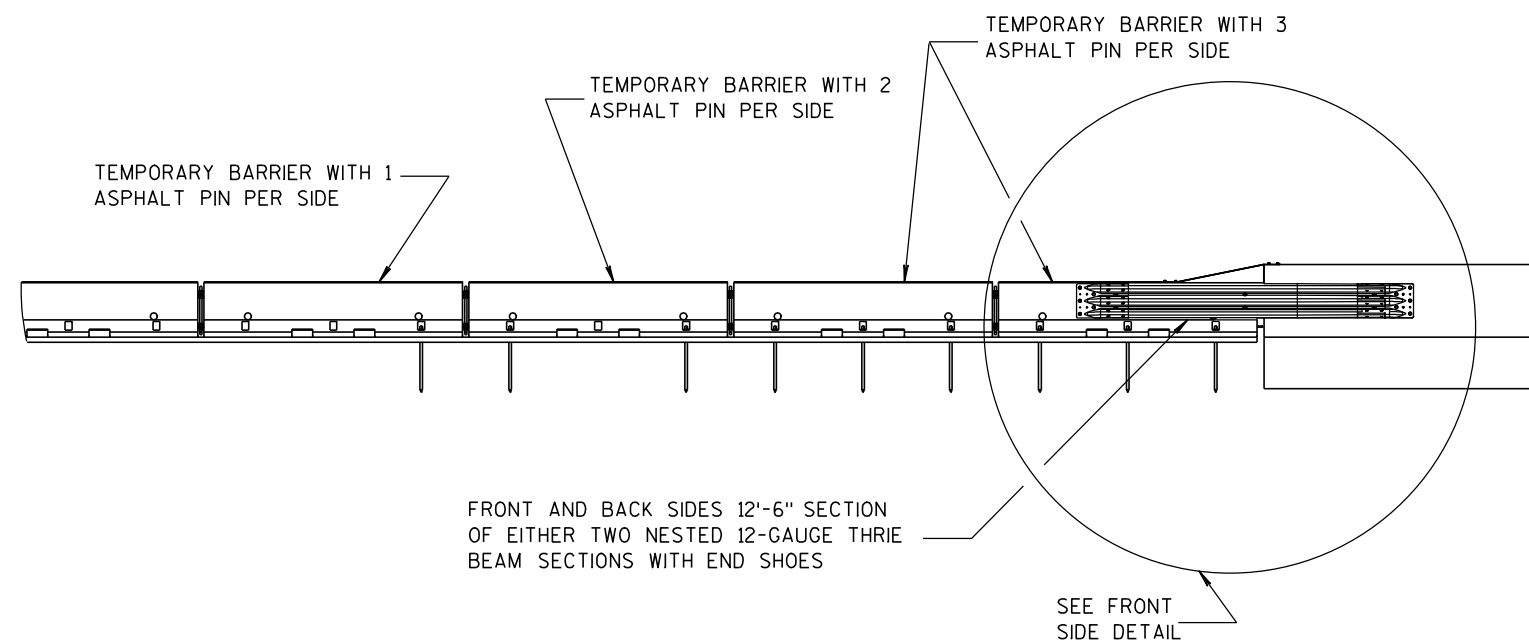
UPON REMOVAL OR RELOCATION OF THE BARRIER UNITS, REMOVE ALL ANCHOR BOLTS AND COMPLETELY FILL IN THE REMAINING HOLES IN CONCRETE BRIDGE DECKS, CONCRETE APPROACH SLABS AND CONCRETE PAVEMENTS THAT ARE TO REMAIN, WITH A NON-SHRINK COMMERCIAL GROUT OR EPOXY MATERIAL IDENTIFIED ON THE CURRENT WISDOT APPROVED PRODUCTS LIST.



FRONT VIEW

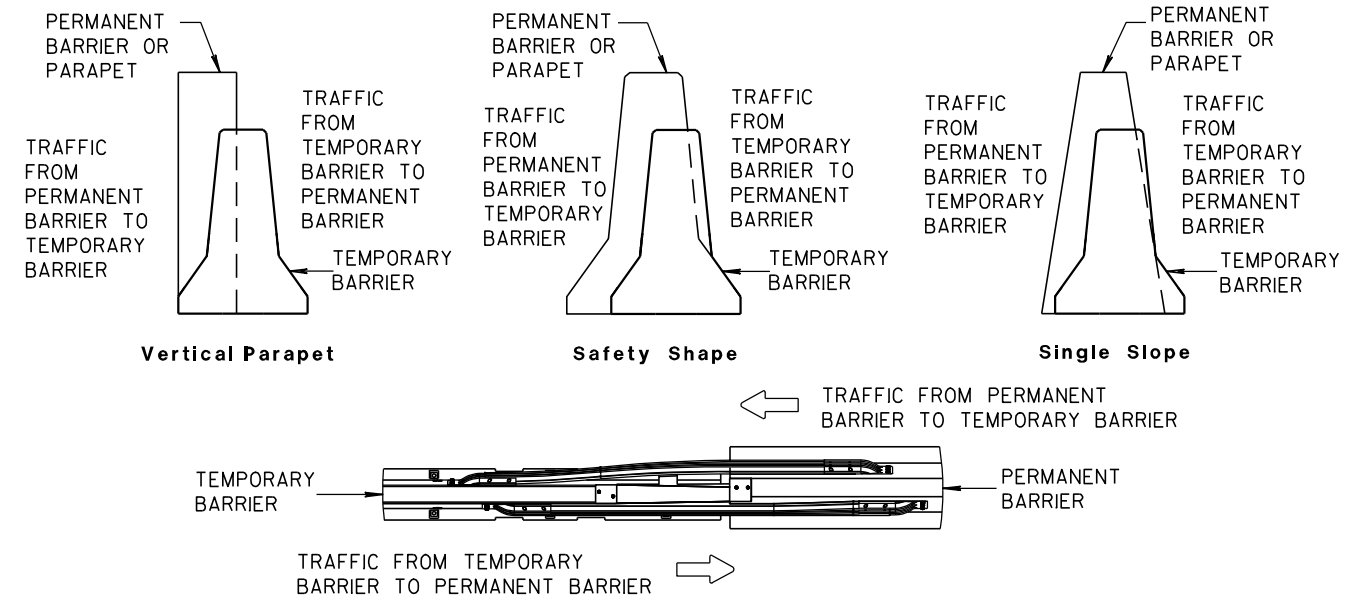
NOTES

1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.
4. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.

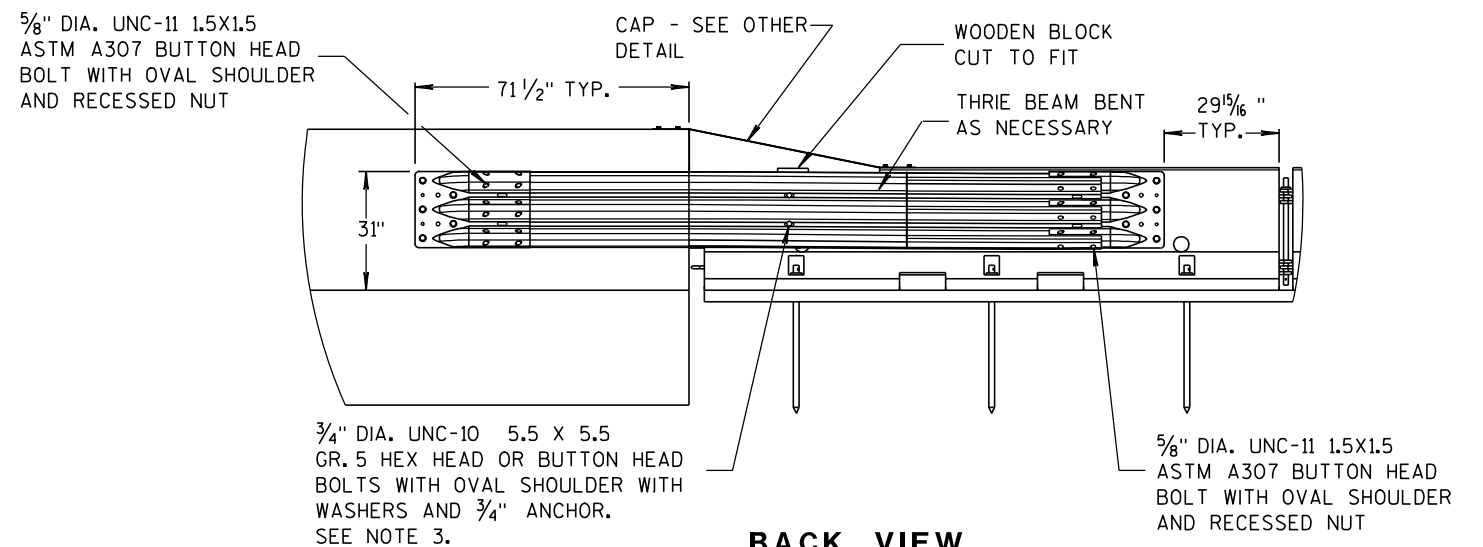


FRONT VIEW

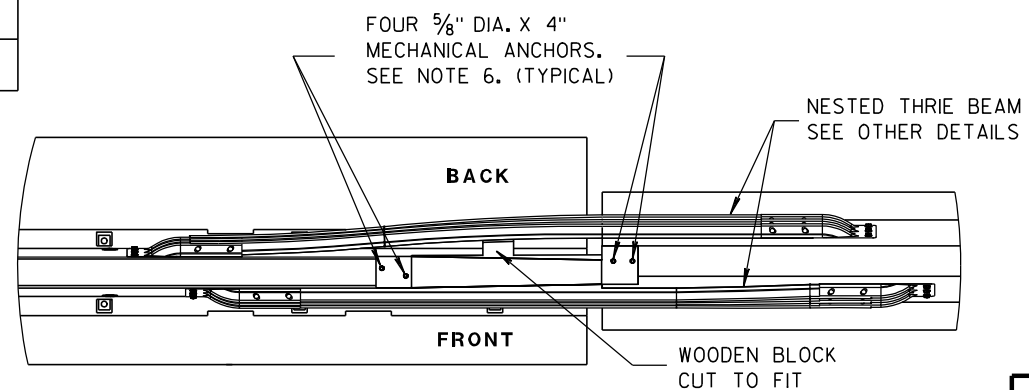
BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM



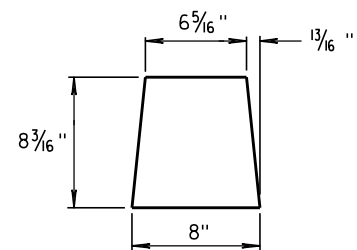
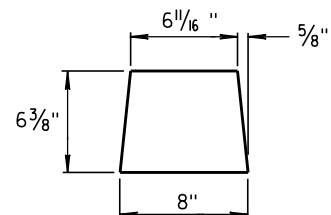
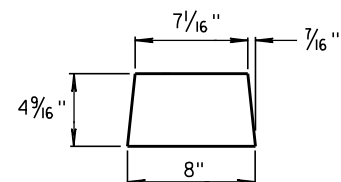
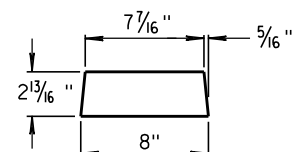
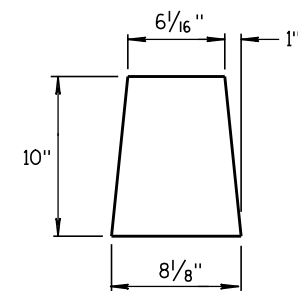
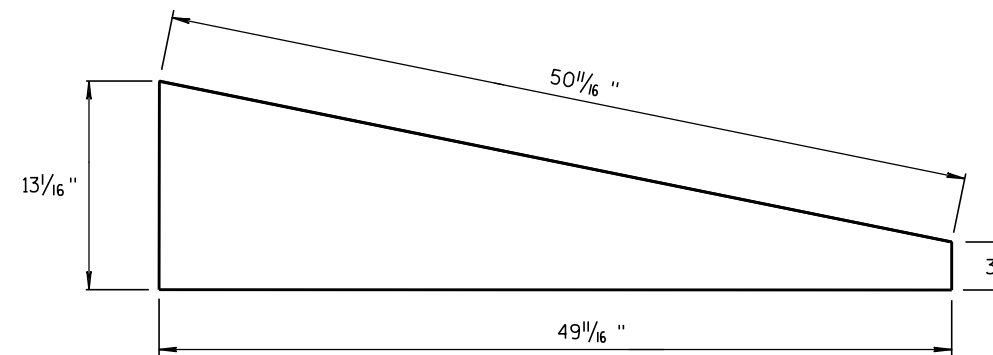
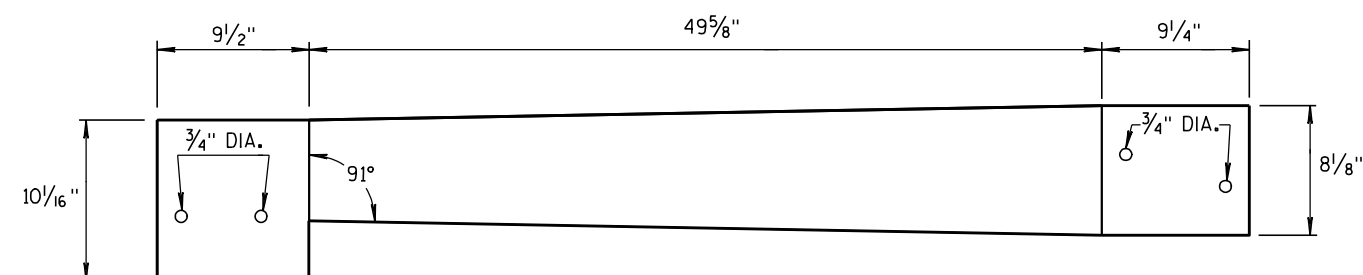
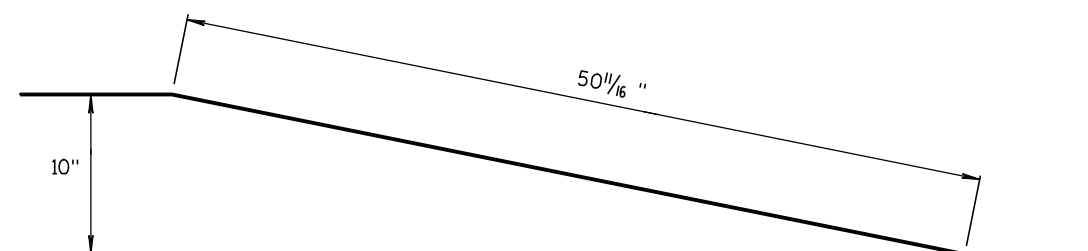
BACK VIEW



PLAN VIEW

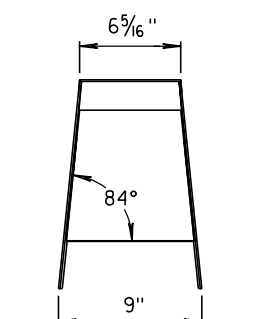
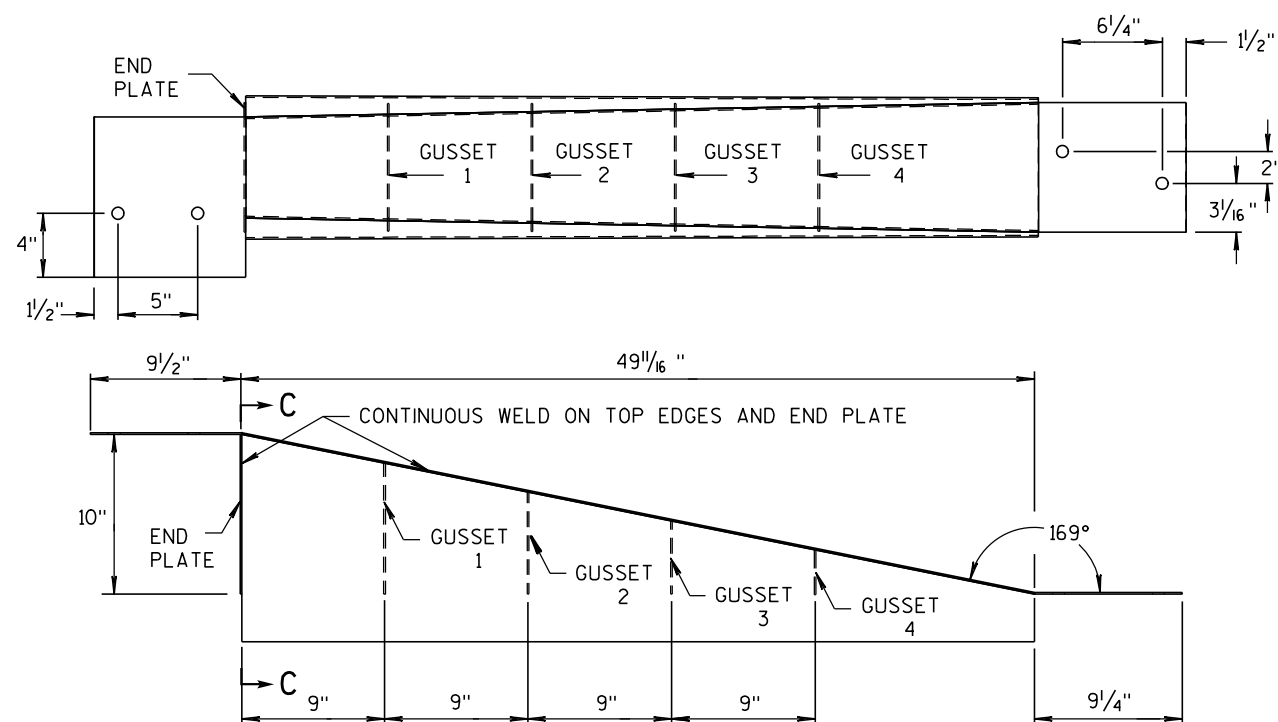
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

**GUSSET 1****GUSSET 2****GUSSET 3****GUSSET 4****GUSSETS****END PLATE****SIDE PLATE****TOP PLATE**

**SIDE, TOP AND END PLATES FOR CAP
FROM TEMPORARY CONCRETE BARRIER
TO 42" PERMANENT CONCRETE BARRIER**

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.

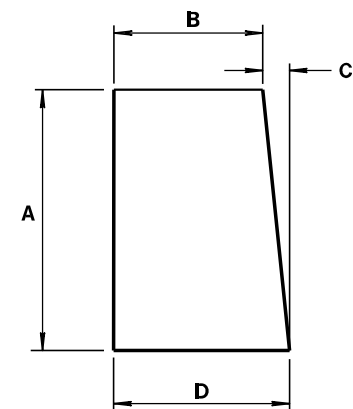
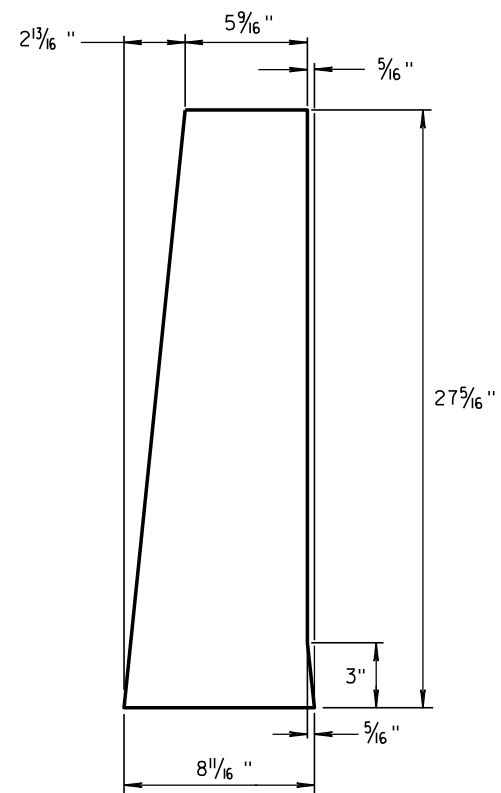
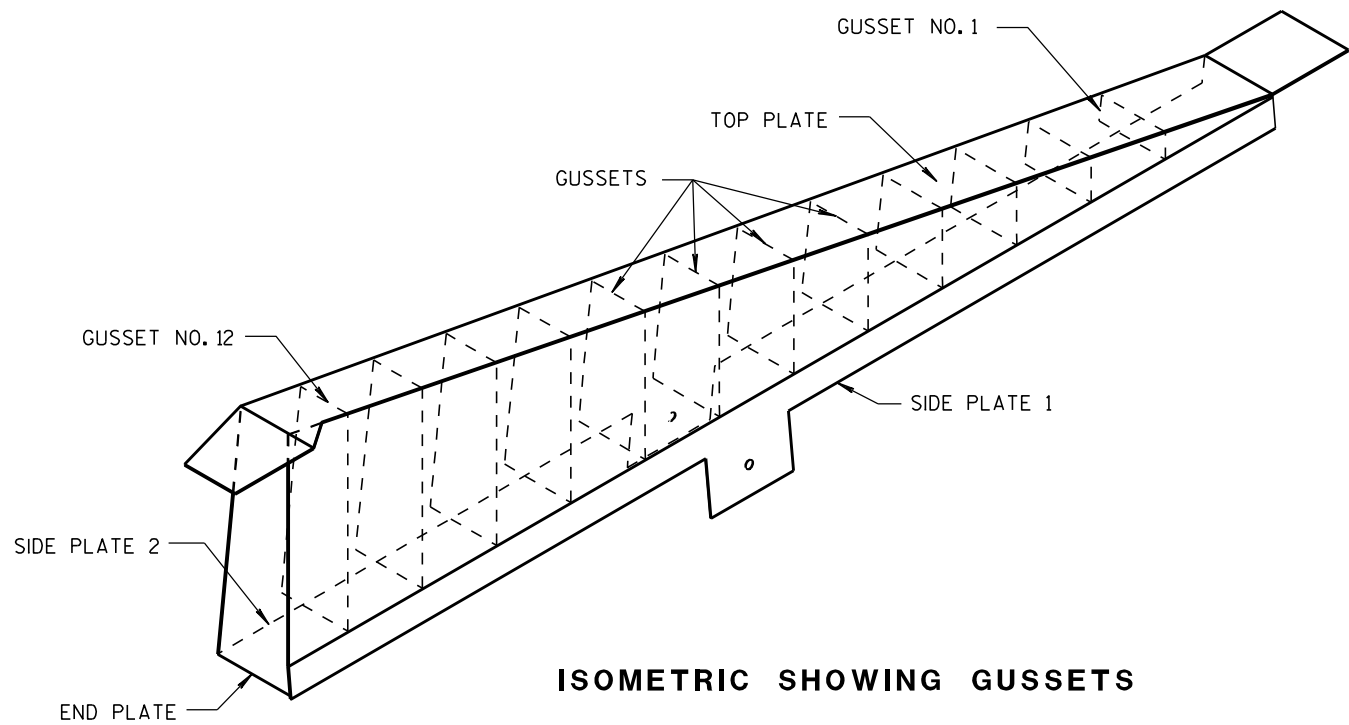
**SECTION C-C****NOTES**

1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

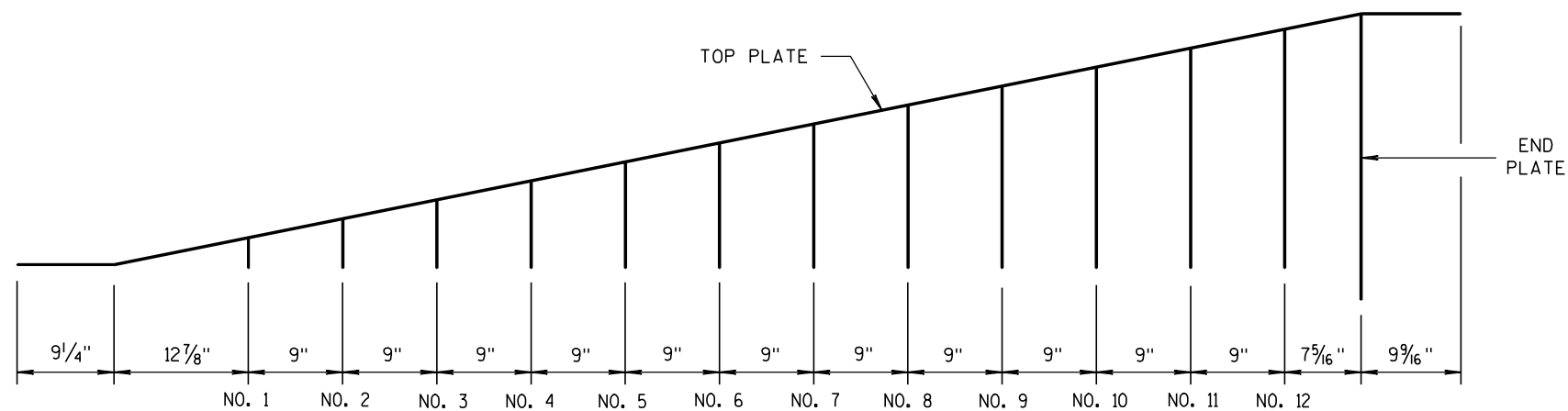


GUSSETS 1 - 12
ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 11/16"	7 9/16"	1/2"	8
3	6 1/2"	7 3/8"	11/16"	8 1/16"
4	8 5/16"	7 3/16"	7/8"	8 1/16"
5	10 1/8"	7"	1 1/16"	8 1/16"
6	11 5/16"	6 13/16"	1 1/4"	8 1/16"
7	13 3/4"	6 5/8"	1 7/16"	8 1/16"
8	15 9/16"	6 7/16"	1 9/16"	8 1/16"
9	17 3/8"	6 1/4"	1 13/16"	8 1/16"
10	19 3/16"	6 1/16"	1 15/16"	8 1/16"
11	21"	5 7/8"	2 3/16"	8 1/16"
12	22 13/16"	5 11/16"	2 5/16"	8 1/16"

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.

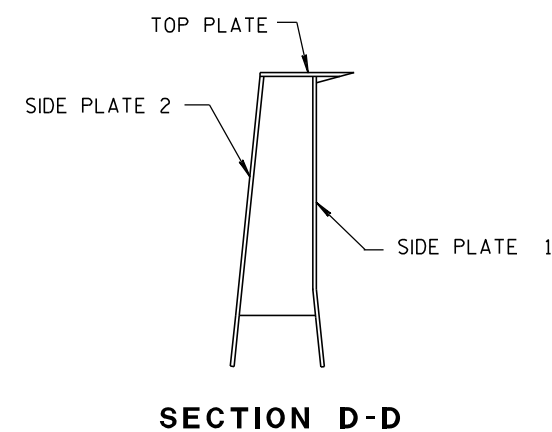
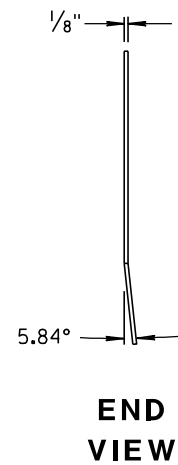
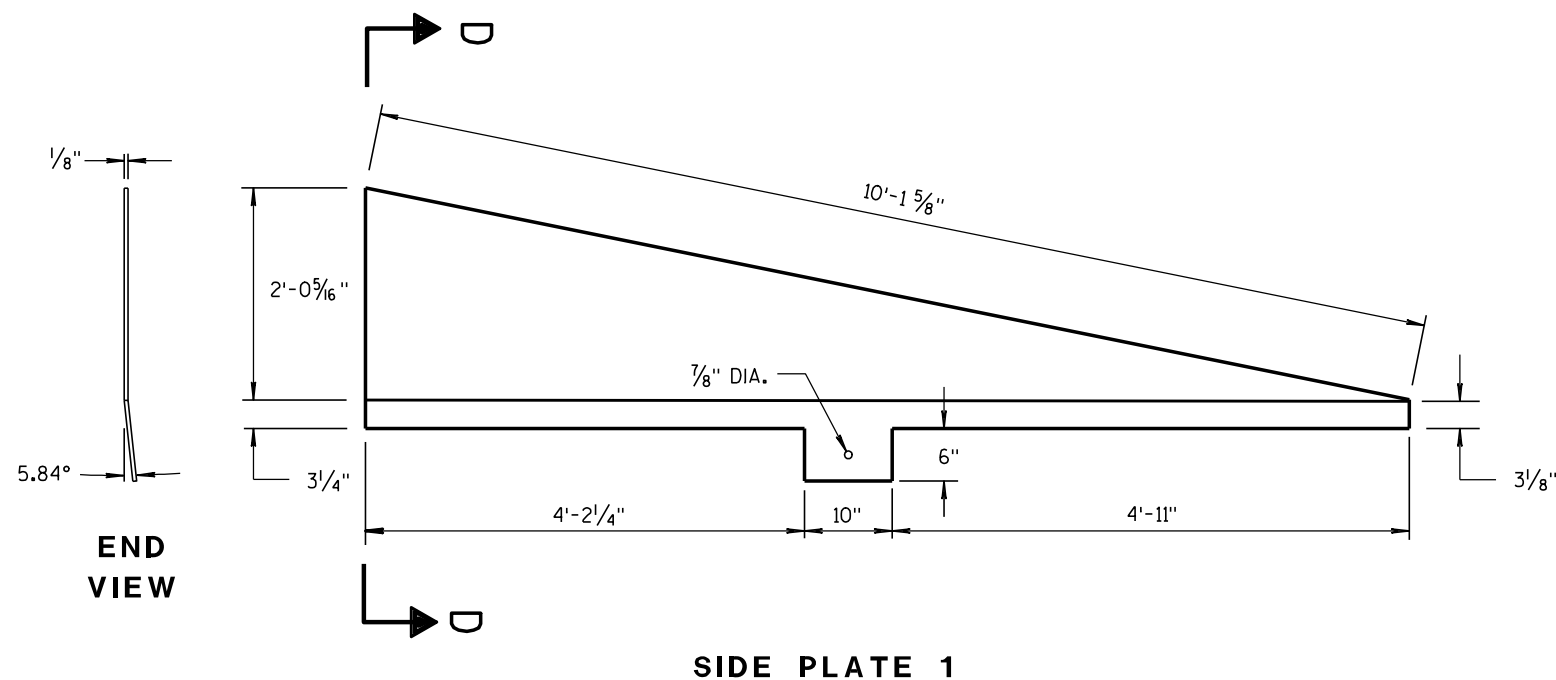
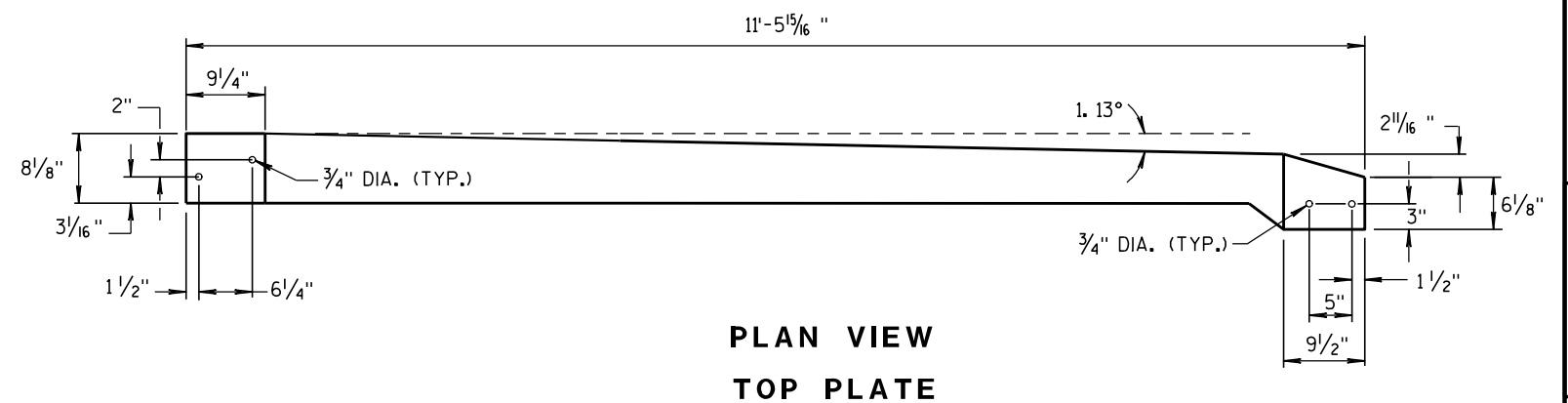
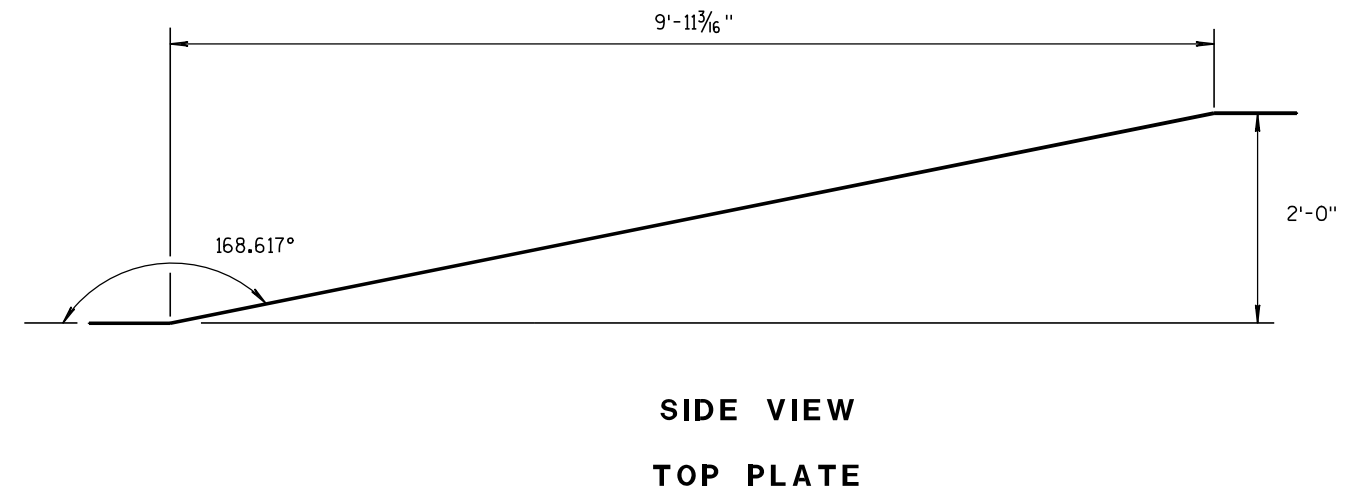
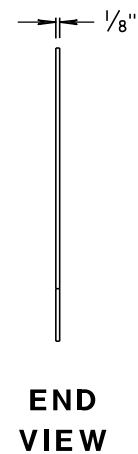
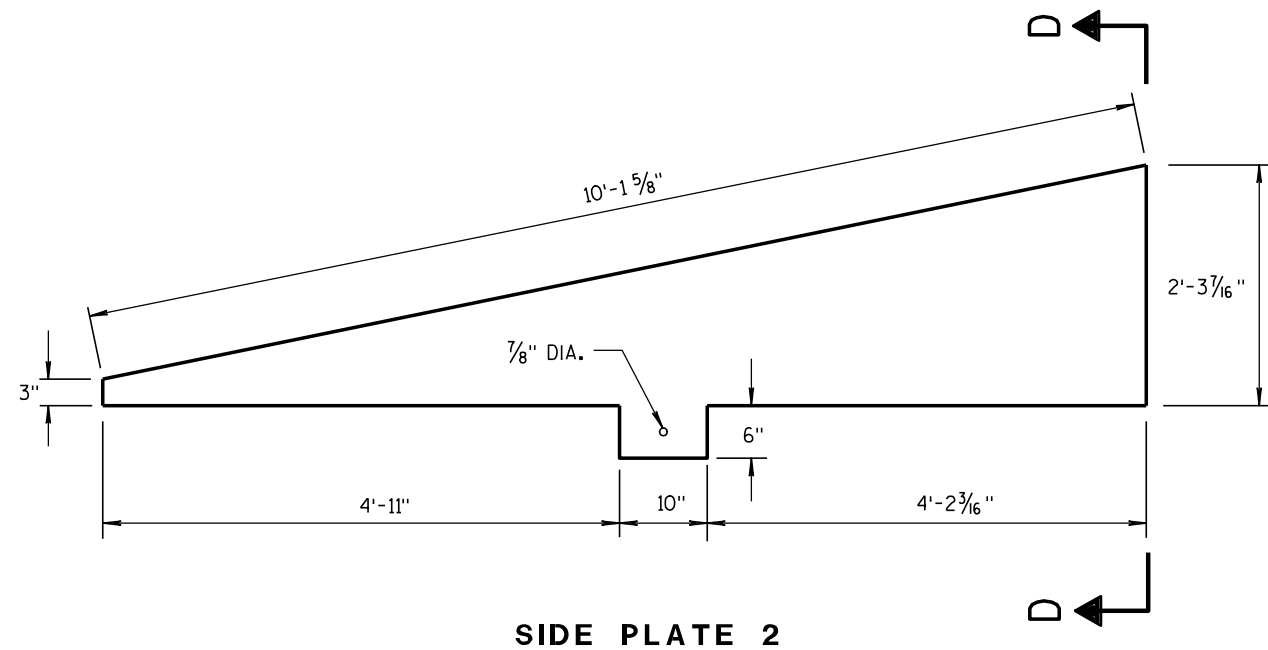


GUSSET LOCATION

CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 56" PERMANENT CONCRETE BARRIER**

**CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

8/31/2012

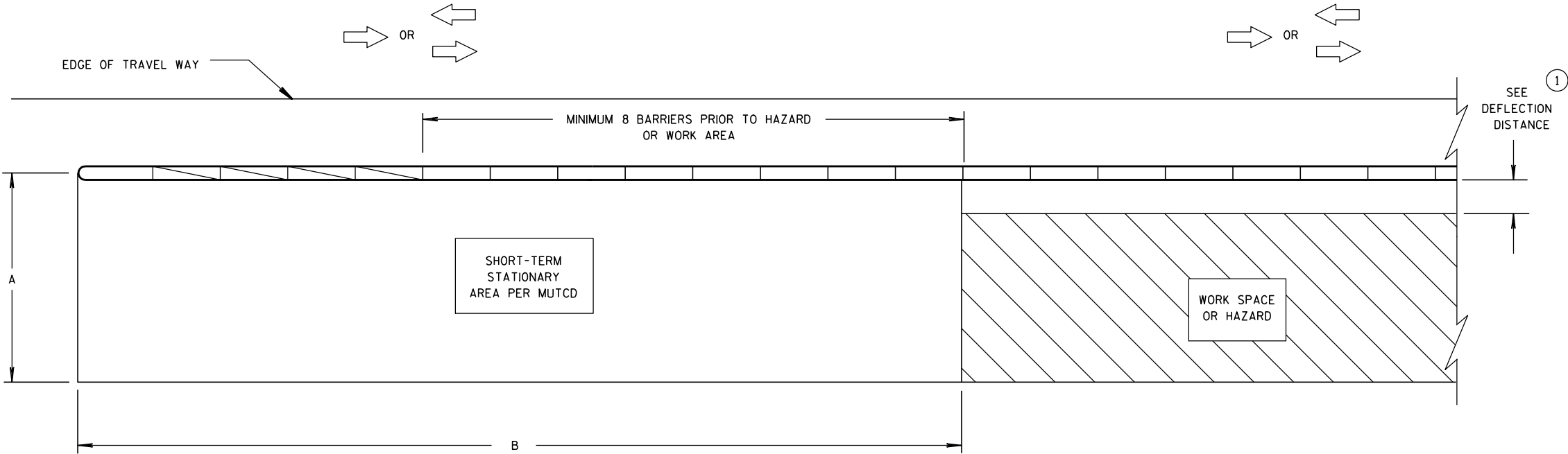
DATE

FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARD DEVELOPMENT

ENGINEER



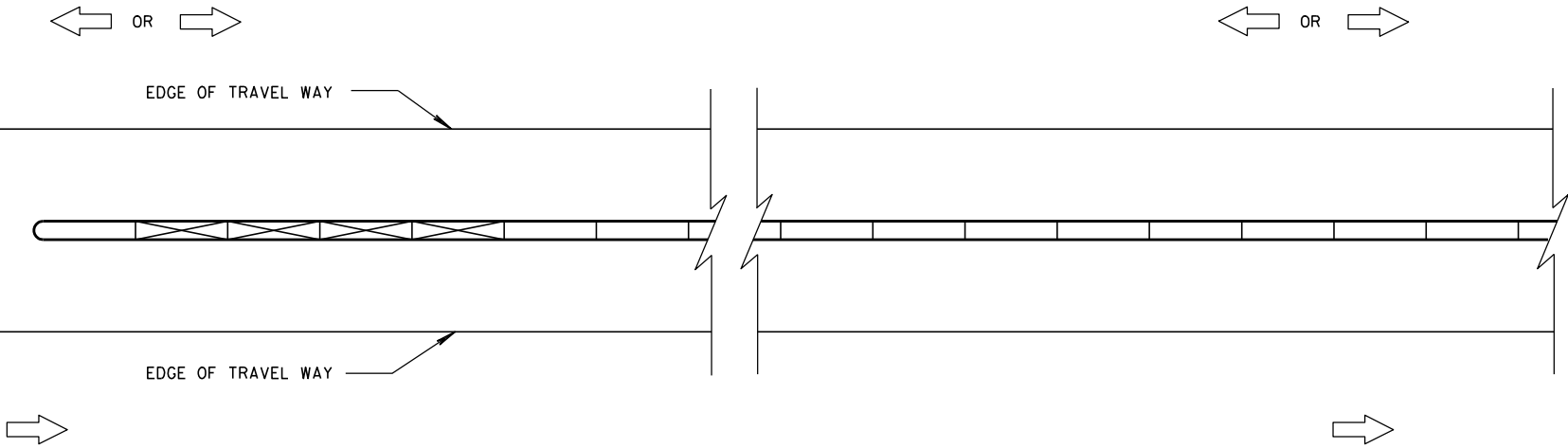
**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON ONE SIDE OF BARRIER**

DIMENSION A TABLE ②

FACILITY	POSTED SPEED MPH	DIMENSION A	
		MIN. FT	MAX. FT
FREEWAY/EXPRESSWAY	ALL	15	20
NON-FREEWAY/EXPRESSWAY	GREATER THAN OR EQUAL TO 45	10	15
NON-FREEWAY/EXPRESSWAY	LESS THAN 45	8	10
AADT LESS THAN 1,500	ALL	8	10

DIMENSION B TABLE ②

POSTED SPEEDS MPH	DIMENSION B FT
20	115
25	155
30	200
35	250
40	305
45	360
50	425
55	495
60	570
65	645



**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON BOTH SIDES OF BARRIER**

LEGEND

DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

GENERAL NOTES

SEE STANDARD DETAIL DRAWING 14B7 FOR MORE INFORMATION.

DETAILS PROVIDE A GENERAL LAYOUT OF TEMPORARY CONCRETE BARRIER, CRASH CUSHIONS, SAND BARREL ARRAYS AND TIE DOWN TRANSITIONS. DETAILS PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.

ADDITIONAL TEMPORARY BARRIER MAY BE REQUIRED TO PROTECT TRAVELING PUBLIC FROM HAZARDS, CONTRACTOR'S OPERATIONS OR TO CONTROL TRAFFIC.

TEMPORARY BARRIER MAY BE REQUIRED TO BE ANCHORED TO PAVEMENT OR BRIDGE DECK.

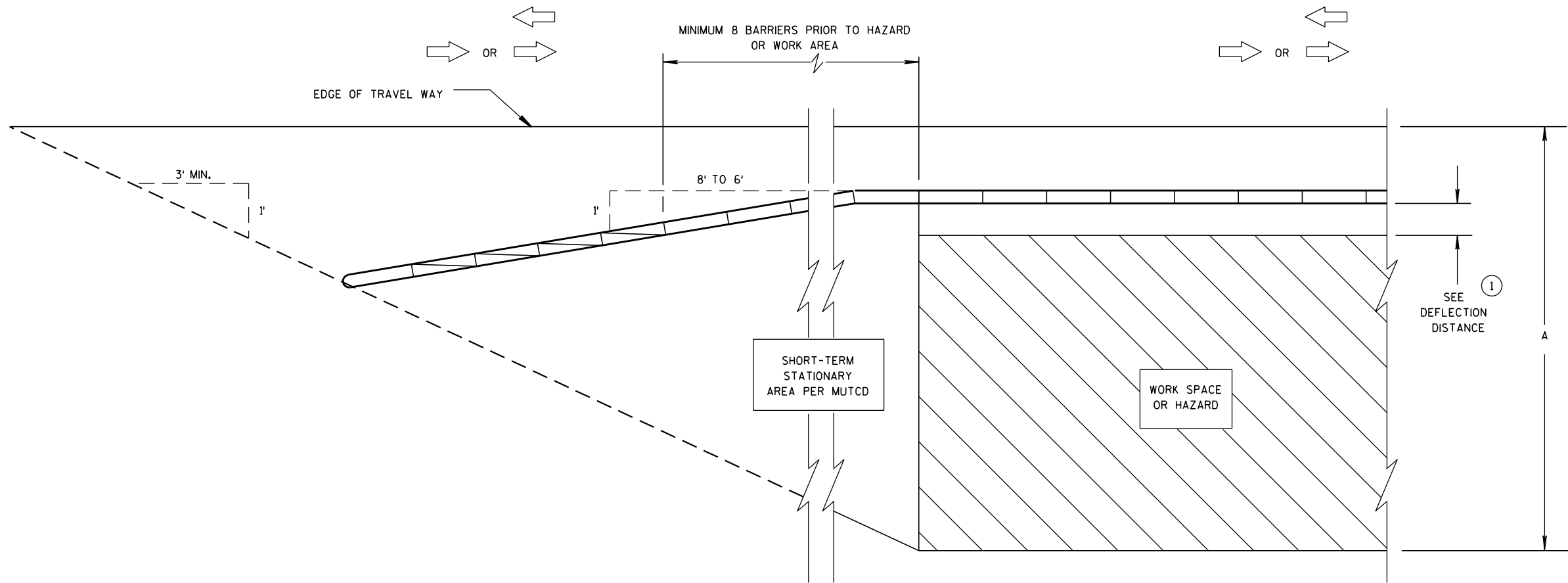
FOR DETAILS ON CRASH CUSHION OR SAND BARREL ARRAYS SEE OTHER SECTIONS OF THE PLAN AND MANUFACTURE'S DETAILS.

SLOPES LEADING TO TEMPORARY BARRIER, CRASH CUSHION OR SAND BARREL ARRAY ARE 10:1 OR LESS.

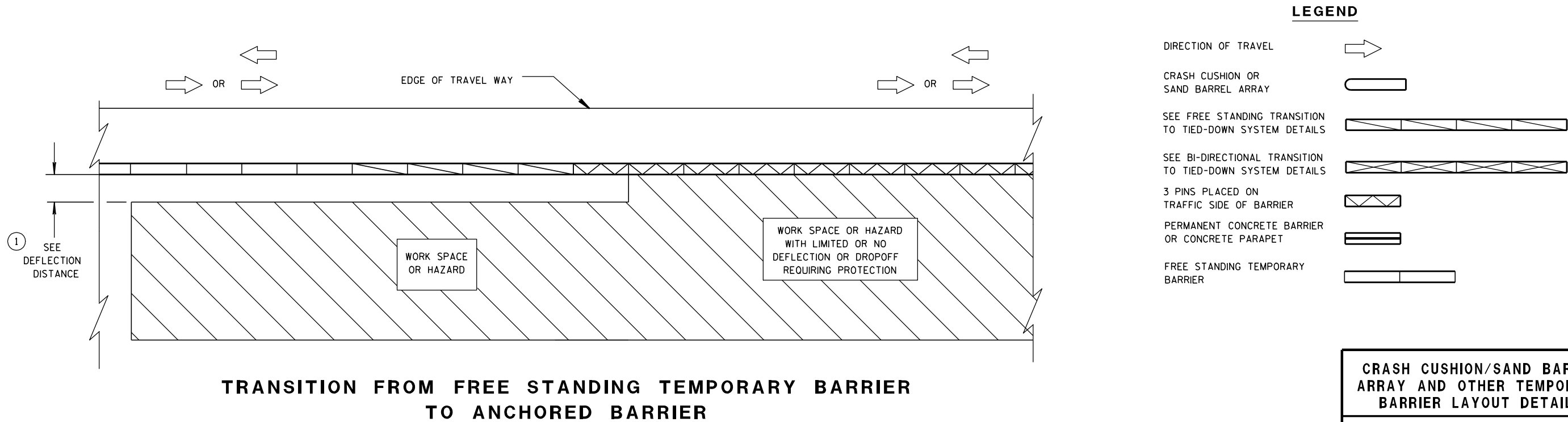
- ① FOR DEFLECTION INFORMATION SEE STANDARD DETAIL DRAWING 14B7.
- ② VALUES PROVIDED MAY NOT FIT ALL POSSIBLE SITUATIONS OR SITE CONDITIONS. SEE OTHER SECTIONS OF THE CONTRACT OR PROJECT ENGINEER FOR MORE DETAILS.

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



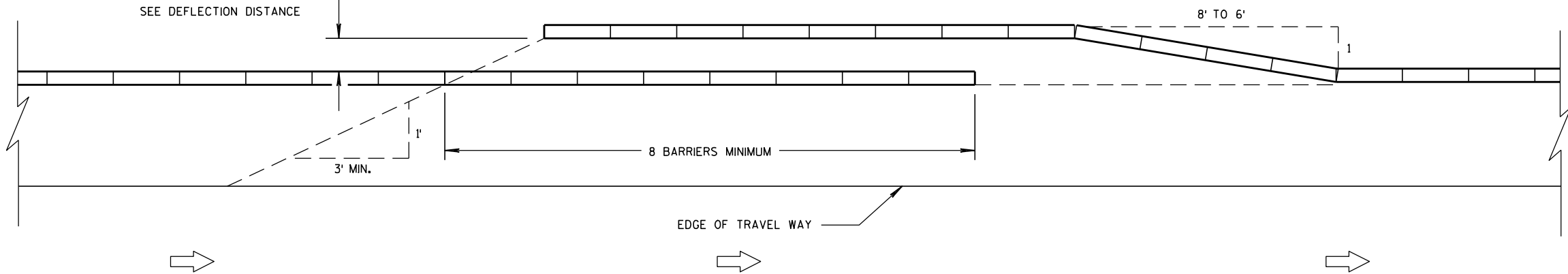
**CRASH CUSHION/SAND BARREL ARRAY AND TEMPORARY BARRIER
INSTALLATION FOR TRAFFIC ON ONE SIDE - FLARED INSTALLATION**



**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

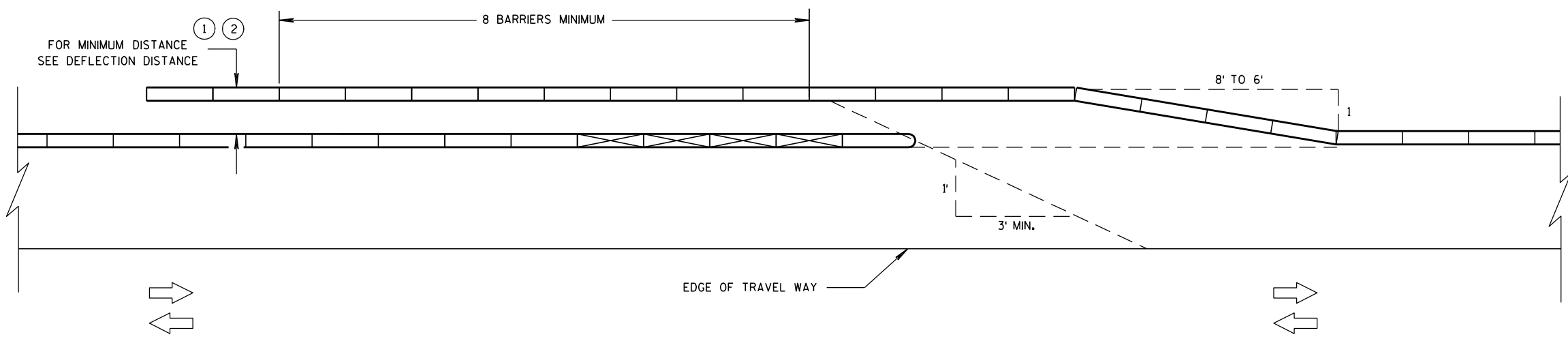
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

FOR MINIMUM DISTANCE
SEE DEFLECTION DISTANCE

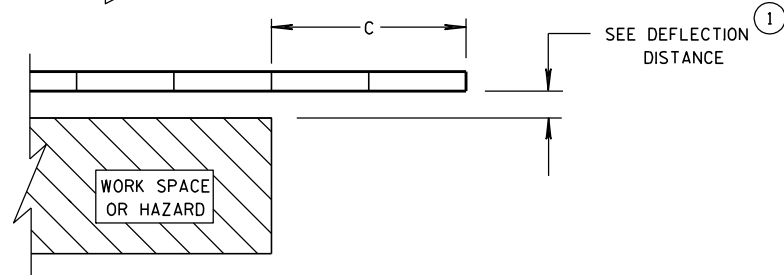


TEMPORARY BARRIER OVERLAP - ONE-WAY TRAFFIC

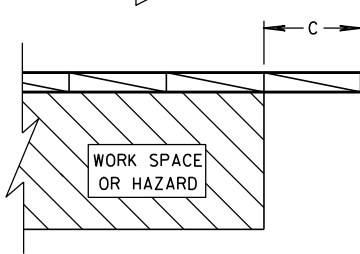
FOR MINIMUM DISTANCE
SEE DEFLECTION DISTANCE



TEMPORARY BARRIER OVERLAP - TWO-WAY TRAFFIC



**ENDING TEMPORARY BARRIER
DOWNSTREAM - UNANCHORED**



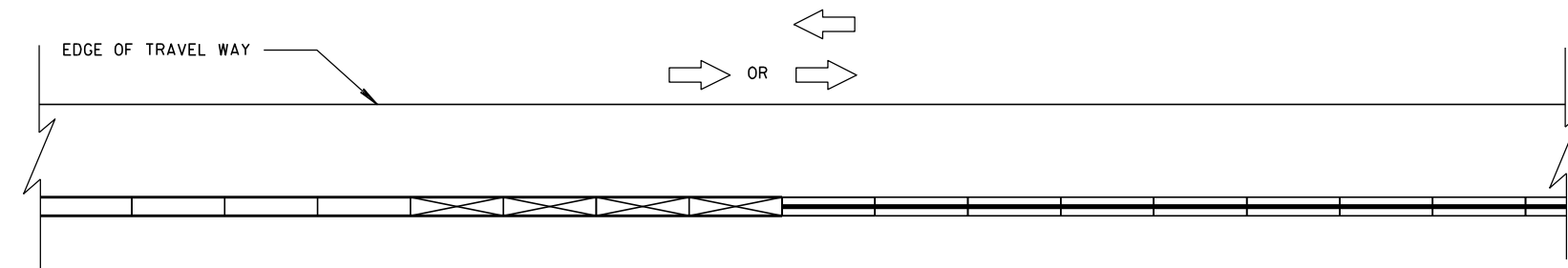
**ENDING TEMPORARY BARRIER
DOWNSTREAM - ANCHORED**

LEGEND

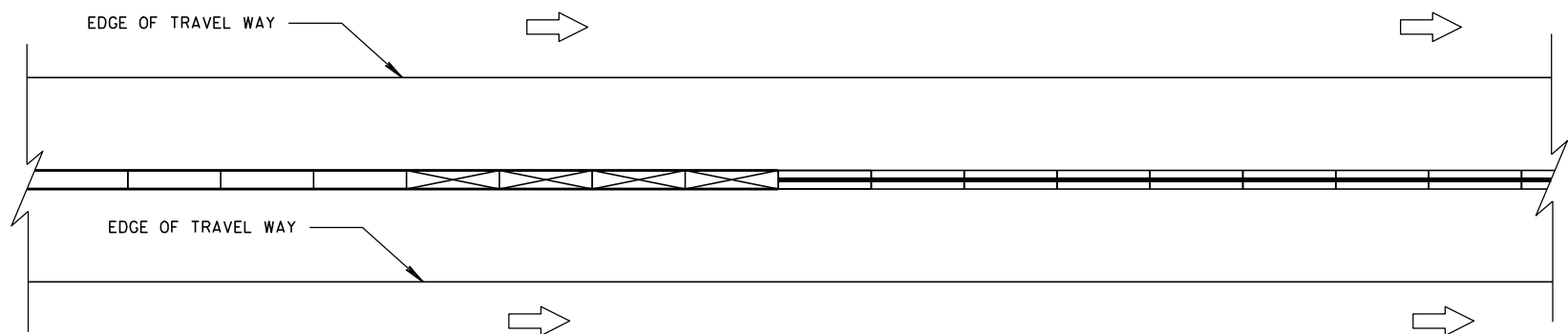
- DIRECTION OF TRAVEL
- CRASH CUSHION OR SAND BARREL ARRAY
- SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS
- SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS
- 3 PINS PLACED ON TRAFFIC SIDE OF BARRIER
- PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET
- FREE STANDING TEMPORARY BARRIER

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



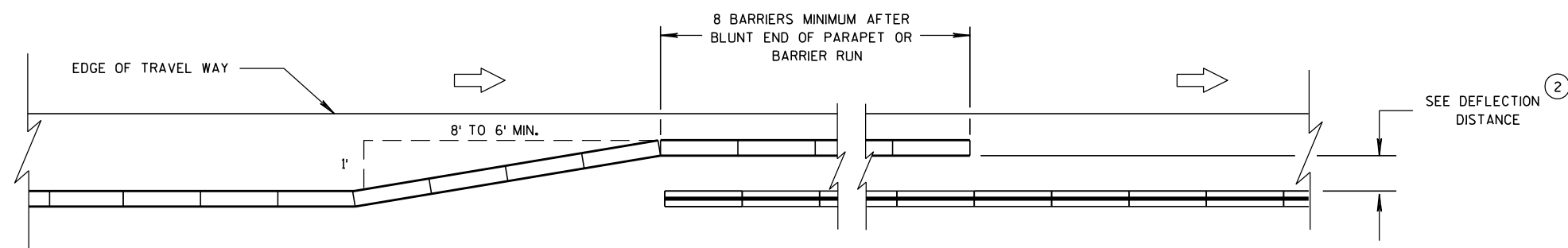
**CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON ONE SIDE**



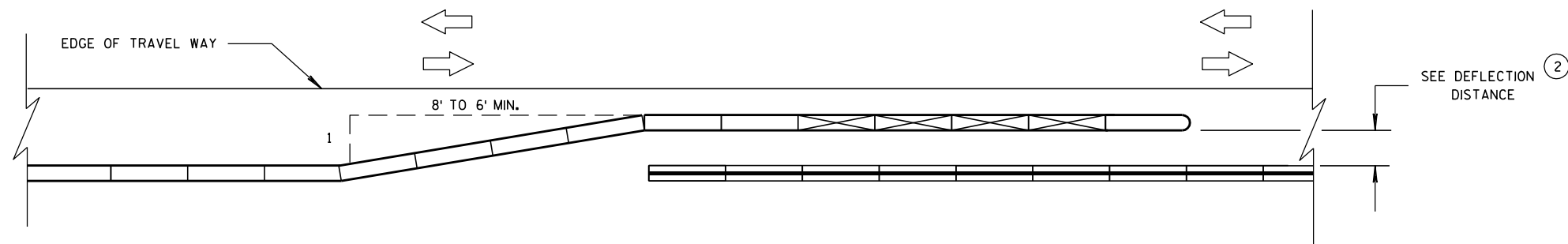
**CONNECTING TEMPORARY BARRIER TO PERMANENT
CONCRETE BARRIER-TRAFFIC ON BOTH SIDES**

LEGEND

DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	



**OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
ONE WAY TRAFFIC**


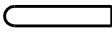
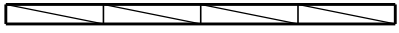

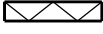

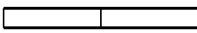


**OVERLAPPING TEMPORARY BARRIER AND PERMANENT BARRIER -
TWO WAY TRAFFIC**

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

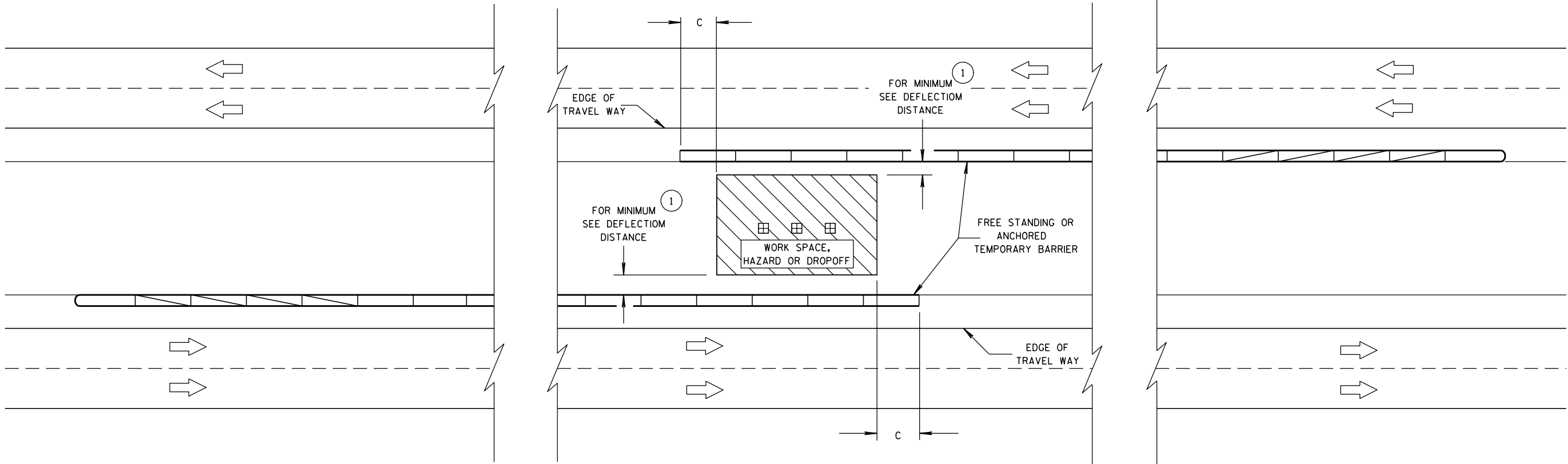
DIRECTION OF TRAVEL	
CRASH CUSHION OR SAND BARREL ARRAY	
SEE FREE STANDING TRANSITION TO TIED-DOWN SYSTEM DETAILS	
SEE BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM DETAILS	
3 PINS PLACED ON TRAFFIC SIDE OF BARRIER	
PERMANENT CONCRETE BARRIER OR CONCRETE PARAPET	
FREE STANDING TEMPORARY BARRIER	

DIMENSION C TABLE

2

AVAILABLE DEFLECTION DISTANCE	MINIMUM LENGTH OF BARRIER BEYOND HAZARD FT
GREATER THAN 8'	12.5
LESS THAN OR EQUAL TO 8' BUT GREATER THAN 4'	50
LESS THAN OR EQUAL TO 4'	100

6



6

S.D.D. 14 B 8-1e

**CRASH CUSHION/SAND BARREL
ARRAY AND OTHER TEMPORARY
BARRIER LAYOUT DETAILS**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8/31/2012
DATE
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

S.D.D. 14 B 8-1e

S.D.D. 14 B 42-2a

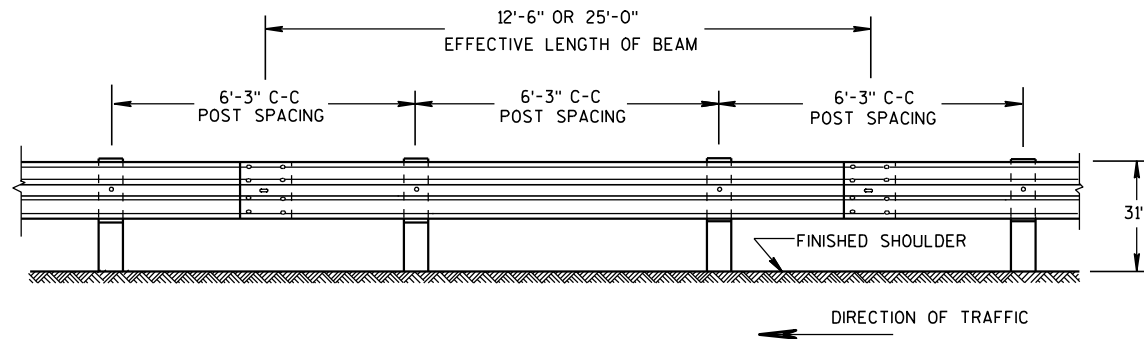
- S.D.D. 14 B 42-2a**



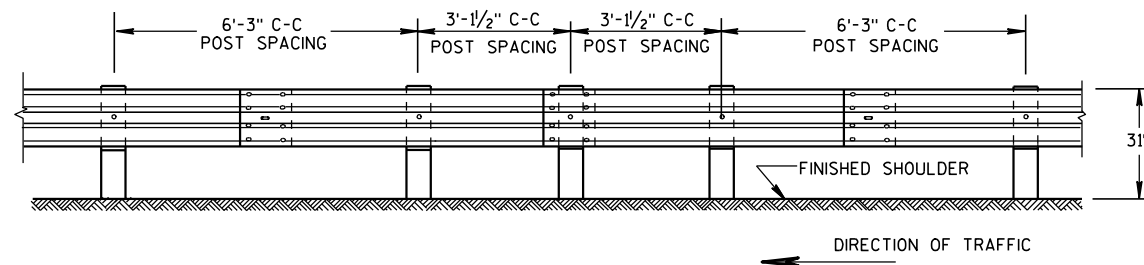
MGS LONGER POST AT HALFPOST SPACING W BEAM (K)



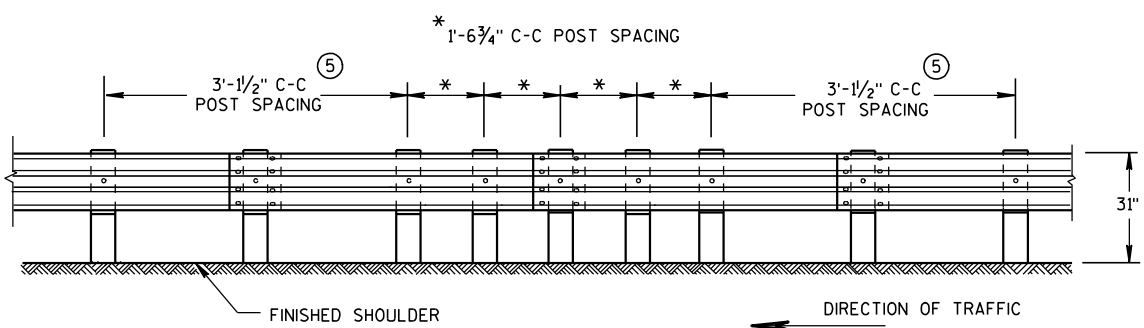
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



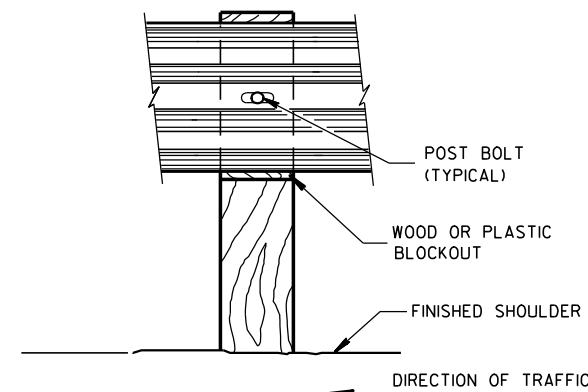
FRONT VIEW
POST SPACING STANDARD INSTALLATION



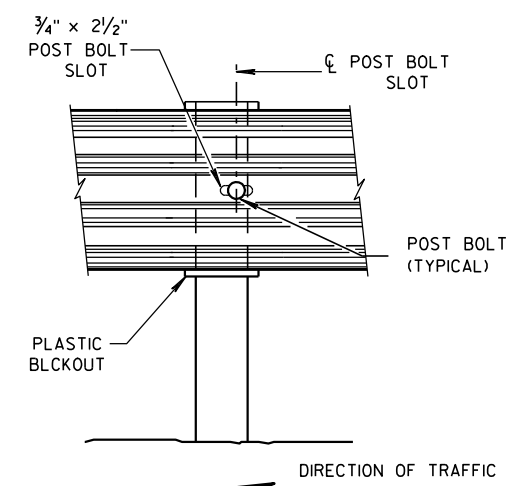
FRONT VIEW
**HALF POST SPACING (HS) AND
HALF POST SPACING WITH LONGER POSTS (K)**



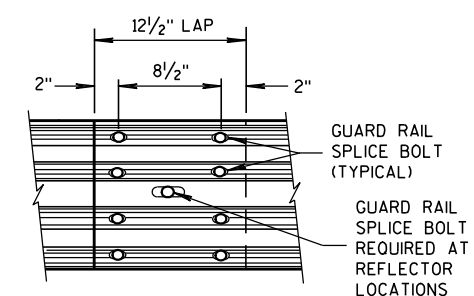
FRONT VIEW
QUARTER POST SPACING (QS)



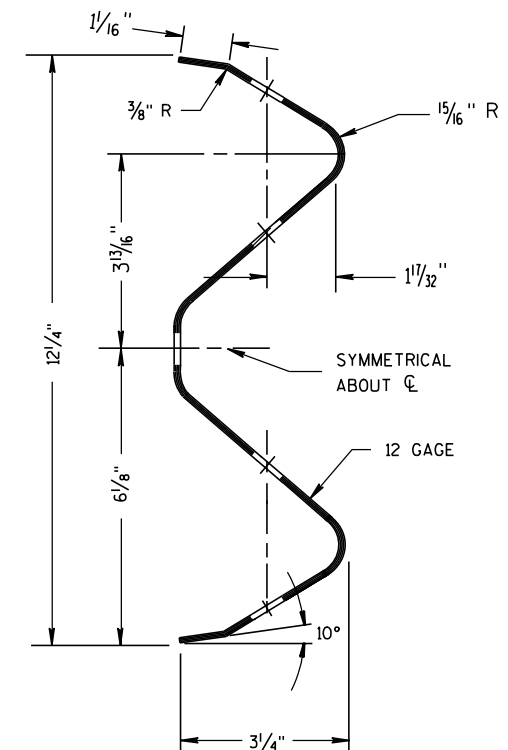
FRONT VIEW AT WOOD POST



FRONT VIEW AT STEEL POST



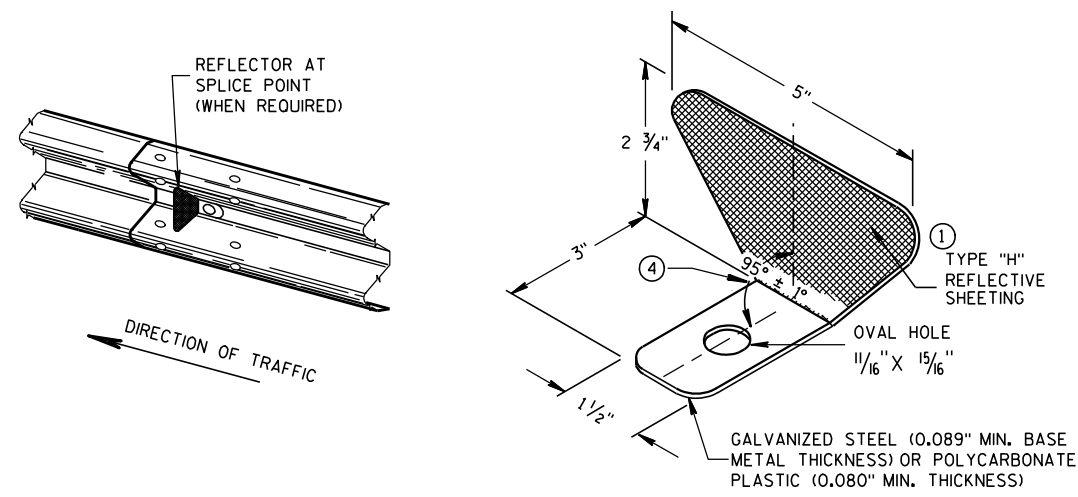
**FRONT VIEW
MID-SPAN BEAM SPLICE**



SECTION THRU W-BEAM RAIL

REFLECTOR SPACING

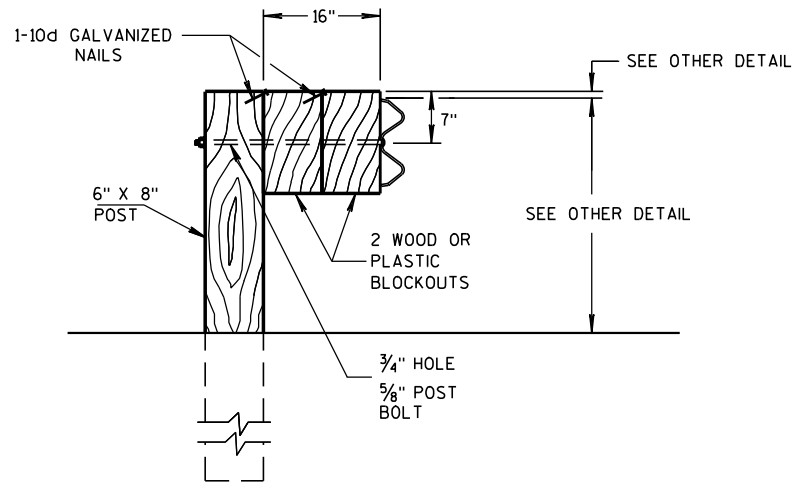
	BEAM GUARD LENGTH	REFLECTOR SPACING	NO. SURFACES REFLECTORIZED	MIN. NO. REFLECTORS
ONE WAY TRAFFIC	< 200'	50' C-C	1	3
	> 200'	100' C-C	1	
TWO WAY TRAFFIC	< 200'	25' C-C	1	6
	> 200'	50' C-C	1	
TWO WAY TRAFFIC	< 200'	50' C-C	2	3
	> 200'	100' C-C	2	



ONE SIDED REFLECTOR DETAIL AND TYPICAL INSTALLATION

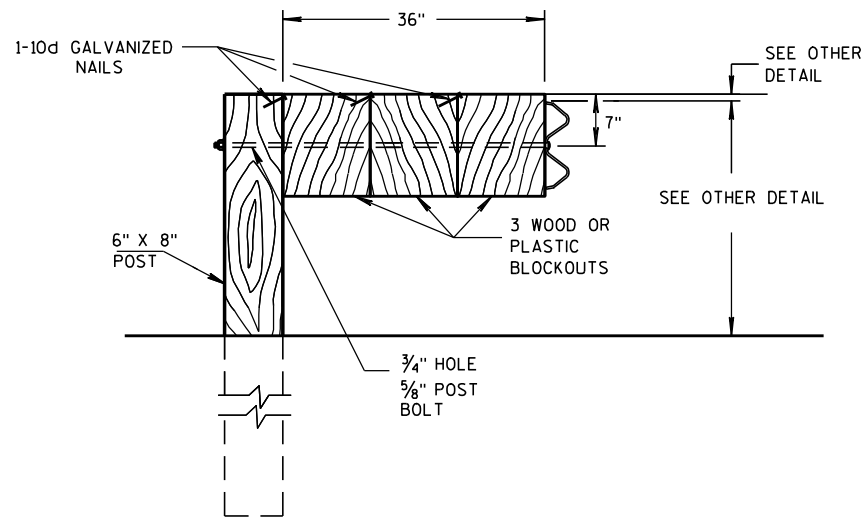
GENERAL NOTES

- 1 PROVIDE TYPE "H" SILVER REFLECTIVE SHEETING ON ALL REFLECTORS EXCEPT THOSE LOCATED ALONG THE LEFT EDGE OF ONE-WAY ROADWAYS, WHICH SHALL BE PROVIDED WITH TYPE "H" YELLOW REFLECTIVE SHEETING.
 - 2 DO NOT INSTALL REFLECTORS ON THE FIRST 50 FEET OF THE APPROACH END OF THE ENERGY ABSORBING TERMINAL. RAIL SPLICE LOCATIONS ARE THE ONLY ACCEPTABLE LOCATIONS FOR REFLECTORS.
 - 3 REVERSE EVERY OTHER REFLECTOR FOR 2-WAY VISIBILITY. THE CONTRACTOR MAY FURNISH TWO-SIDED REFLECTORS IN LIEU OF ONE-SIDED REFLECTORS.
 - 4 PROVIDE AN ANGLE OF BEND OF 90° ± 1° FOR TWO-SIDED REFLECTORS.
 - 5 25 FEET OF HALF POST SPACING IS REQUIRED ON APPROACH AND DEPARTURE ENDS OF QUARTER POST SPACING.
- POST BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL BOLT. A POST BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT AND 5/8" DIAMETER F844 FLAT WASHER. POST BOLTS MAY BE LONGER IF MULTIPLE BLOCKOUTS ARE BEING USED.
- GUARD RAIL SPLICE BOLTS ARE A 5/8" DIAMETER ASTM A307 GUARDRAIL HEAD BOLT. A GUARDRAIL SPLICE BOLT REQUIRES 5/8" DIAMETER A563A DOUBLE RECESSED (DR) HEAVY HEX NUT.



DETAIL FOR 16" BLOCKOUT DEPTH

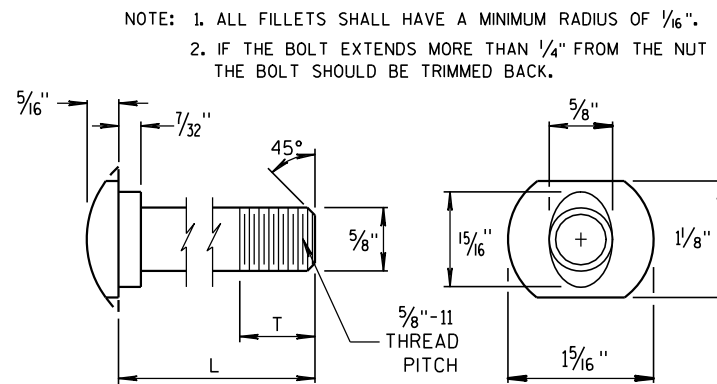
IT IS ACCEPTABLE TO USE BLOCKOUTS UP TO 16" DEEP TO INCREASE THE POST OFFSET TO AVOID UNDERGROUND OBSTACLES. THERE IS NO LIMIT TO THE NUMBER OF POSTS THAT CAN HAVE ADDITIONAL BLOCKOUTS UP TO 16" DEEP.



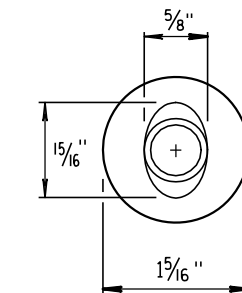
DETAIL FOR 36" BLOCKOUT DEPTH

NOTES: UNDER SPECIAL CIRCUMSTANCES, SUCH AS AVOIDING OBSTACLES THAT ARE NOT RELOCATED, IT IS ACCEPTABLE TO INSTALL ADDITIONAL BLOCKOUTS TO OBTAIN UP TO 36" DEPTH FOR ONE OR TWO POSTS IN A SECTION OF GUARDRAIL.

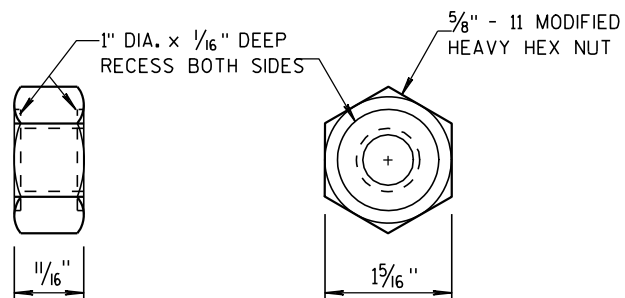
DO NOT USE 16" OR 36" BLOCKOUTS IF IT CAUSES THE POST TO BE DRIVEN BEYOND SHOULDER HINGE POINT OR CAUSES A FIXED OBJECT TO BE WITHIN THE DEFLECTION DISTANCE OF THE BARRIER.



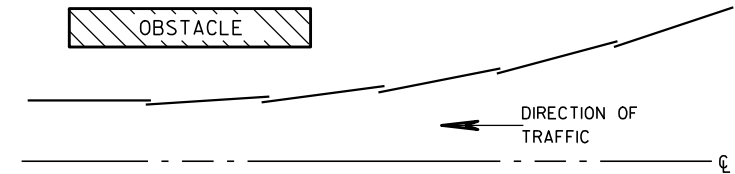
POST BOLT TABLE



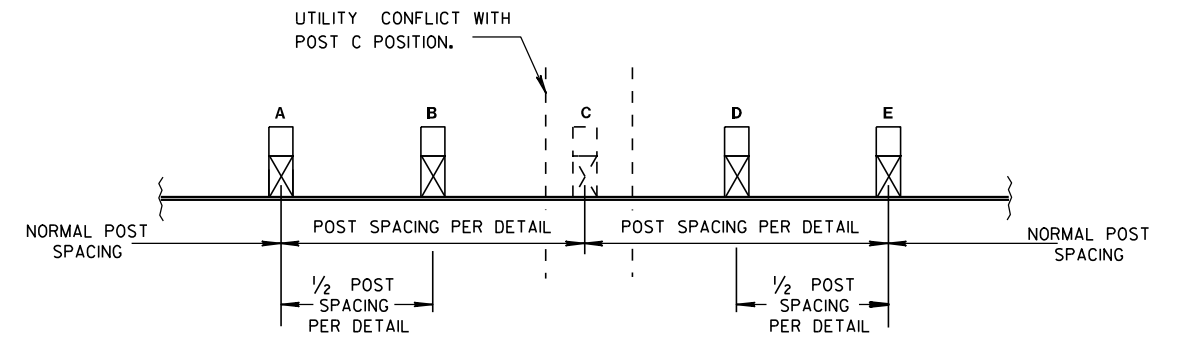
ALTERNATE BOLT HEAD



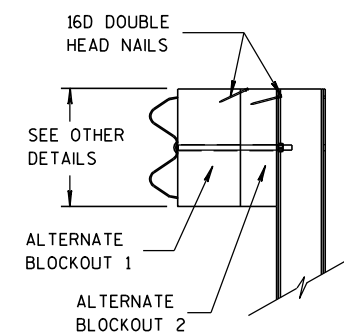
POST BOLT AND RECESS NUT



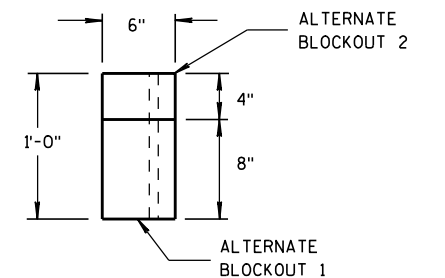
PLAN VIEW
BEAM LAPPING DETAIL



POST DRIVING FOR CONTINUOUS
UNDERGROUND OBSTRUCTION



SIDE VIEW



TOP VIEW

ALTERNATE WOOD
BLOCKOUT DETAIL

MIDWEST GUARDRAIL SYSTEM
(MGS) GUARDRAIL

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

11/15/2011
DATE

FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

6

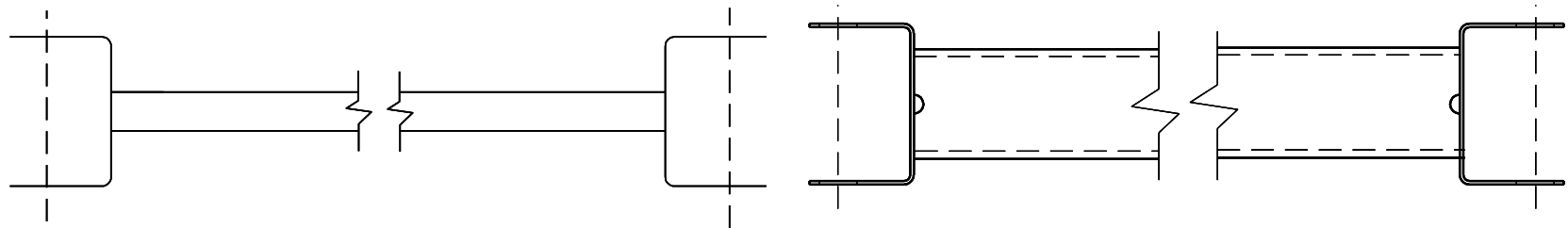
- S.D.D. 14 B 44-1a**

THE CENTER OF THE UPPER 3 1/2" DIAMETER HOLE ON POST NUMBER 3
THROUGH POST 9 IS TO BE FLUSH WITH THE GROUND LINE (+ 3/4")

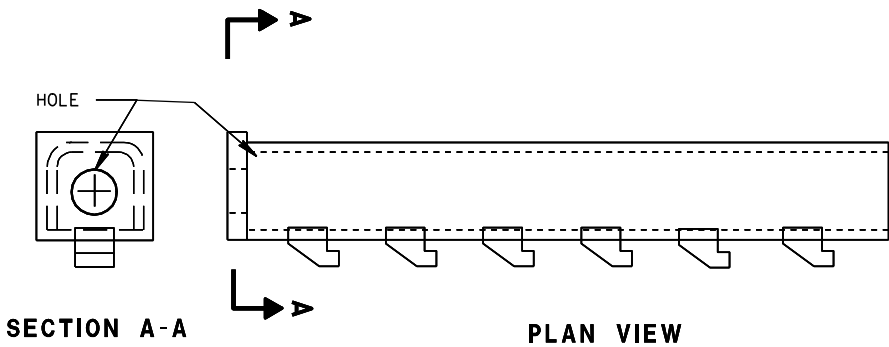
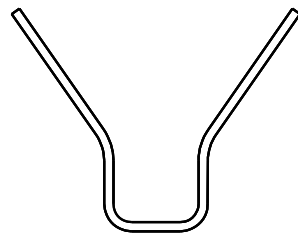
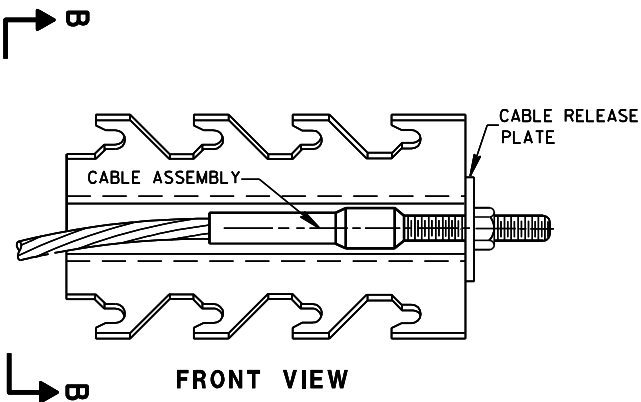


S.D.D. 14 B 44-1a

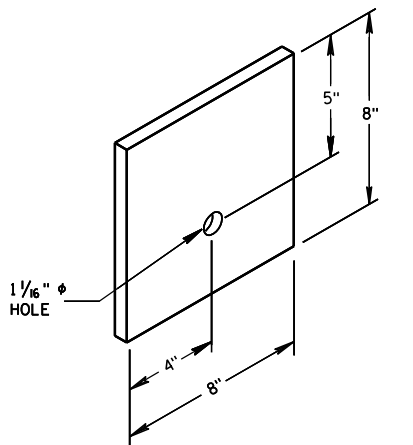
BILL OF MATERIALS	
PART NO.	DESCRIPTION
MATERIALS PROVIDED BY MGS EAT MANUFACTURER. SEE MANUFACTURER'S DETAILS FOR MORE INFORMATION.	
①	WOOD BREAKAWAY POST
②	6" X 8" X 0.188", 6'-0" LONG FOUNDATION TUBE AT POSTS 1 AND 2
③	WOOD CRT
④	WOOD BLOCKOUT
⑤	PIPE SLEEVE
⑥	BEARING PLATE
⑦	BCT CABLE ASSEMBLY
⑧	ANCHOR CABLE BOX
⑨	GROUND STRUT
⑩	PERFORATED W-BEAM RAIL END PANEL, 12'-6" LONG.
⑪	STANDARD W-BEAM RAIL, MULTIPLE SECTIONS REQUIRED. SECTIONS VARY IN LENGTH.
⑫	END SECTION EAT
⑬	0.040" ALUMINUM SHEET WITH REFLECTIVE SHEETING TYPE H (ONLY THE SHEETING IS SUPPLIED BY THE MANUFACTURER)
⑭	EAT MARKER POST - YELLOW (SEE APPROVED PRODUCTS LIST)



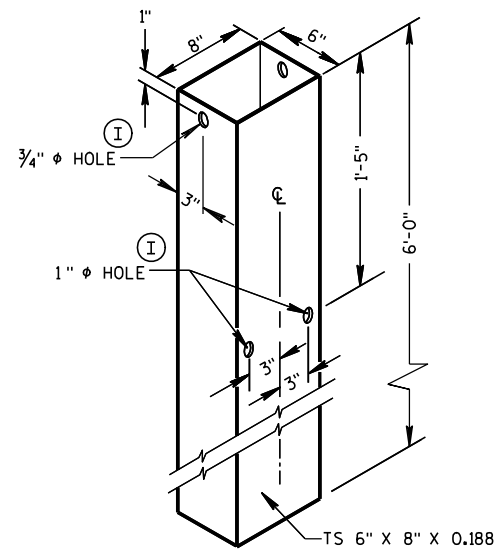
⑨ H
GENERIC GROUND STRUT



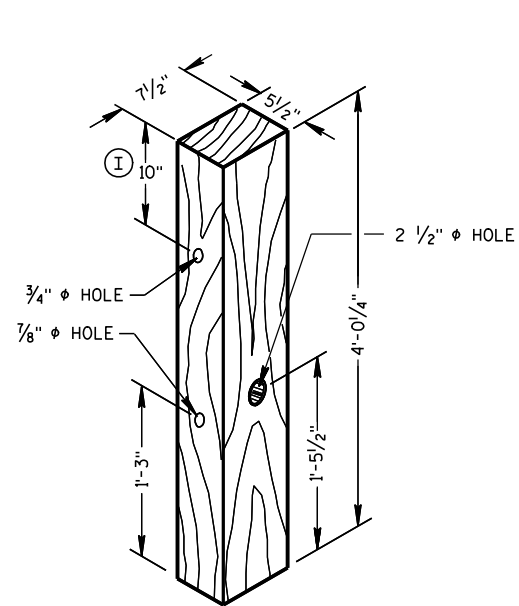
⑧ H
GENERIC ANCHOR CABLE BOX



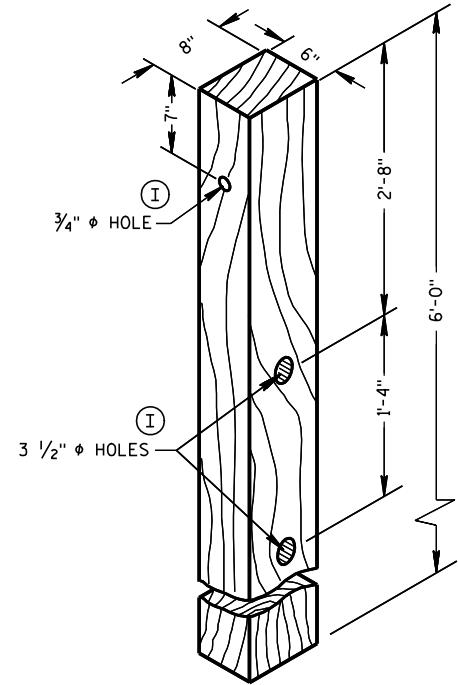
⑥
BEARING PLATE



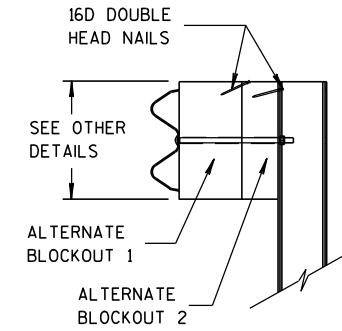
FOUNDATION TUBE (2)



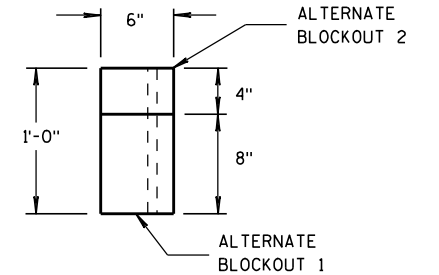
WOOD BREAKAWAY POST (1)



WOOD CRT POST (3)

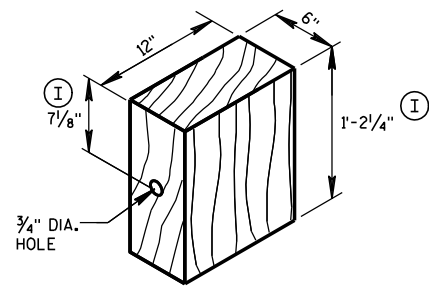


SIDE VIEW



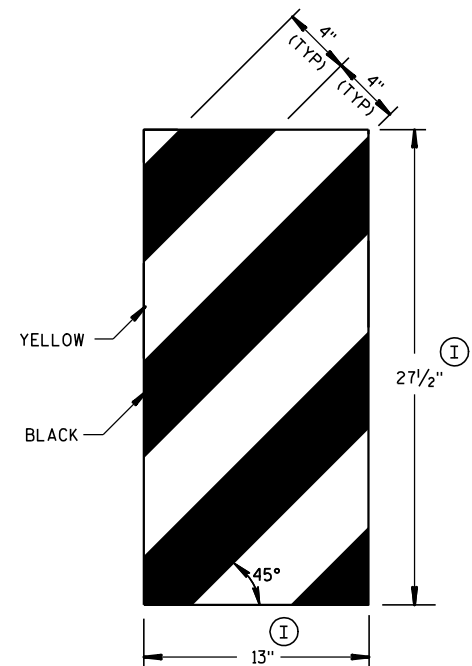
TOP VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

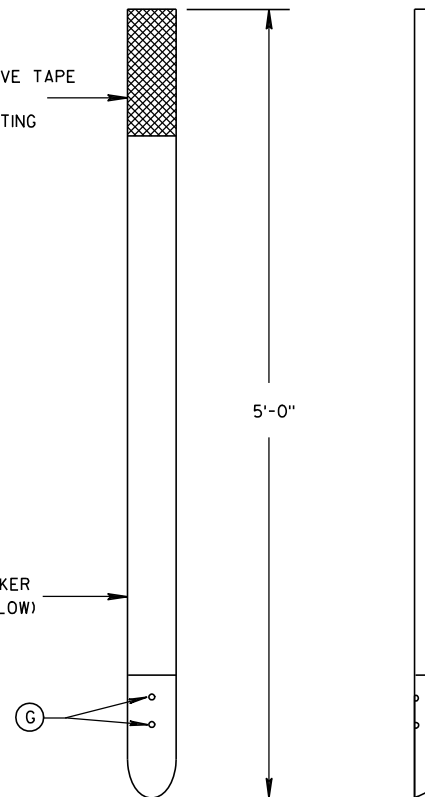
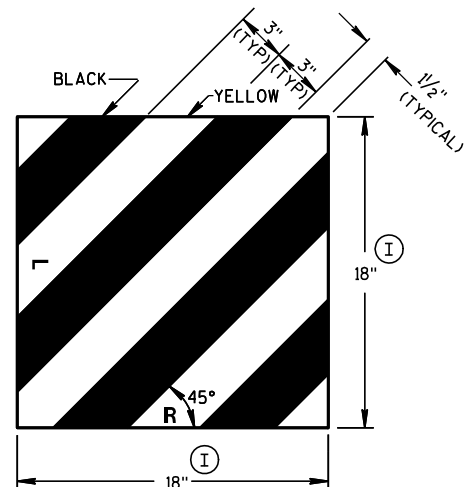


WOOD BLOCKOUT (4)
REQ'D. AT ALL POSTS EXCEPT POST NO'S 1 & 2

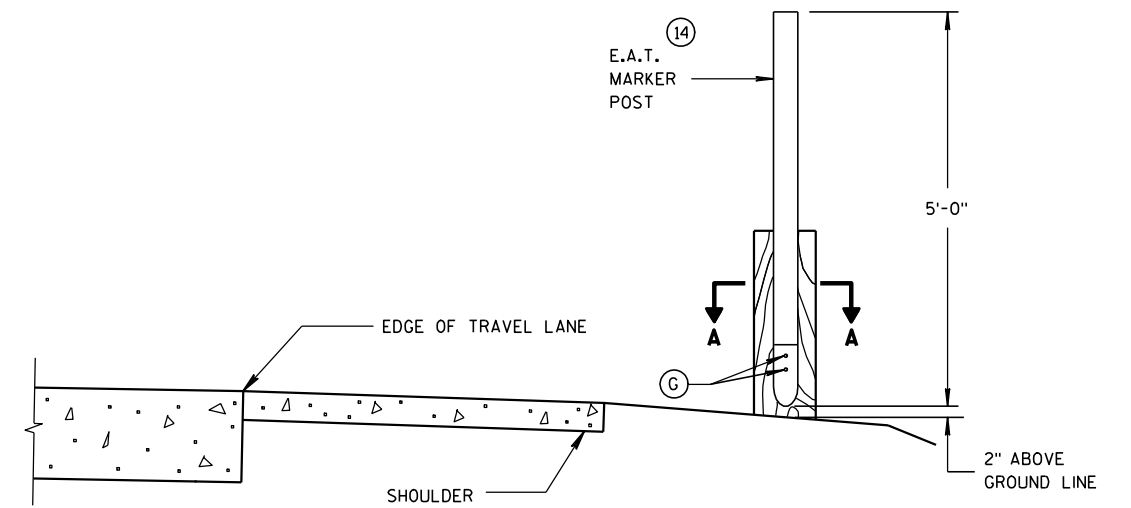
YELLOW REFLECTIVE TAPE
3" X 9" TYPE H
REFLECTIVE SHEETING



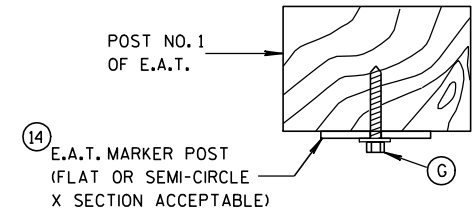
GENERIC REFLECTIVE SHEETING (13) (H)



E.A.T. MARKER POST (14)

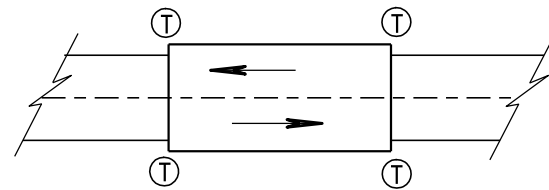


TYPICAL INSTALLATION OF E.A.T. MARKER POST BACKSIDE OF POST NO. 1
(E.A.T. AND RAIL REMOVED FOR CLARITY)



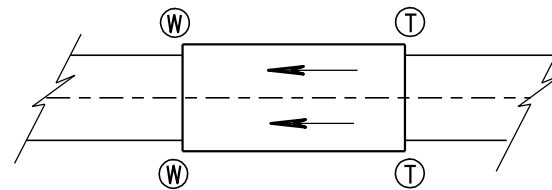
SECTION A-A

MIDWEST GUARDRAIL SYSTEM ENERGY ABSORBING TERMINAL (MGS)	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 5/23/2011 DATE	/S/ Jerry H. Zogg ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA	



TWO WAY TRAFFIC

Ⓣ THRIE BEAM CONNECTION



ONE WAY TRAFFIC

Ⓦ W-BEAM CONNECTION WHEN REQUIRED

GENERAL NOTES

BOLT THE THRIE BEAM TO ALL POSTS AND BLOCKOUTS. DRILL OR PUNCH BOLT HOLES IN THE BEAM IF THE POST SPACING IS LESS THAN 6'-3".

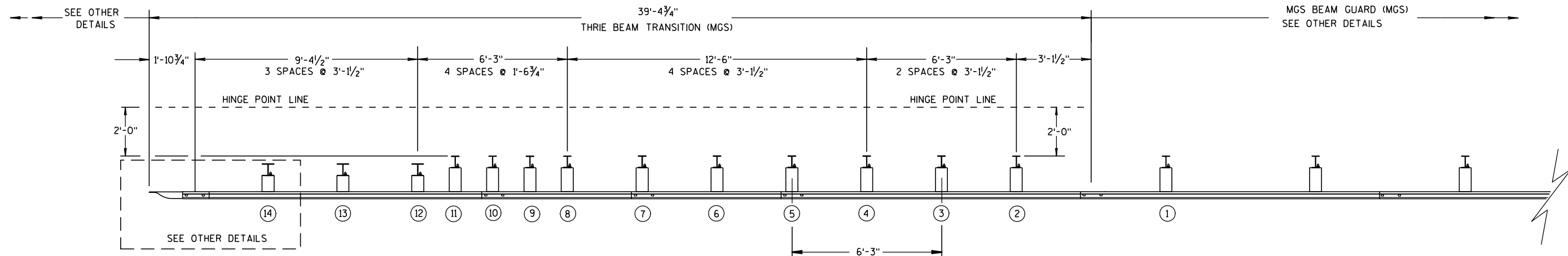
IF ROCK IS ENCOUNTERED, REMOVE ROCK TO FULL DEPTH OF POST PLUS 2½", AND 12" DIAMETER AROUND POST. SEE 14B42 FOR MORE DETAILS.

TRANSITION USES STEEL POSTS ONLY.

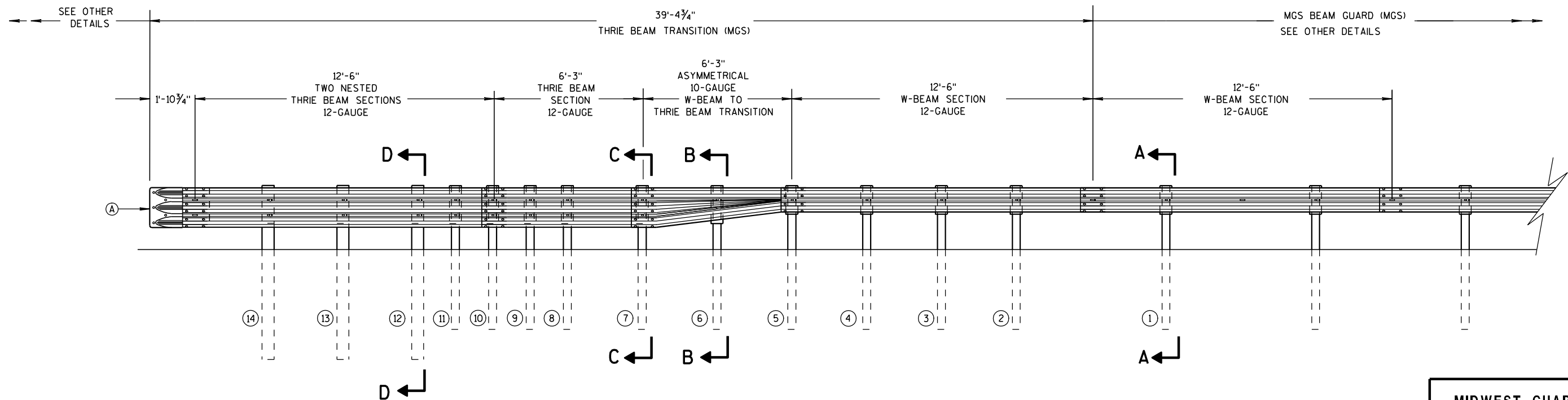
SEE STANDARD DETAIL DRAWING 14 B 42 FOR MORE INFORMATION.

Ⓐ BRIDGE RAILING TYPE "W" DOES NOT REQUIRE A TERMINAL CONNECTOR.

TYPICAL LOCATIONS OF THRIE BEAM AND W-BEAM CONNECTIONS TO BRIDGE



PLAN VIEW



ELEVATION VIEW

MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION

MIDWEST GUARDRAIL SYSTEM
THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

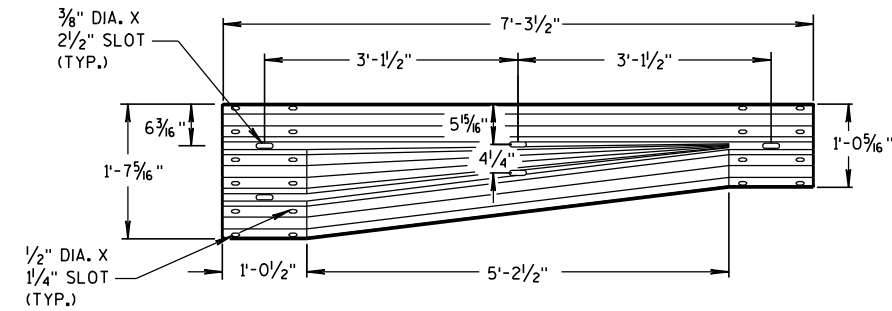
6

S.D.D. 14 B 45-3b

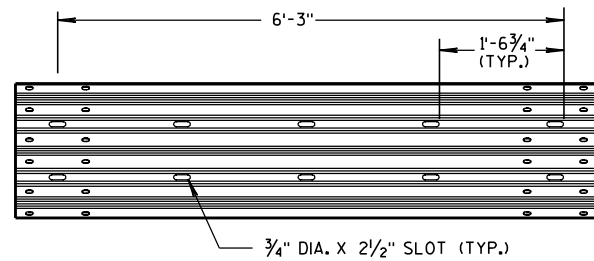


STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

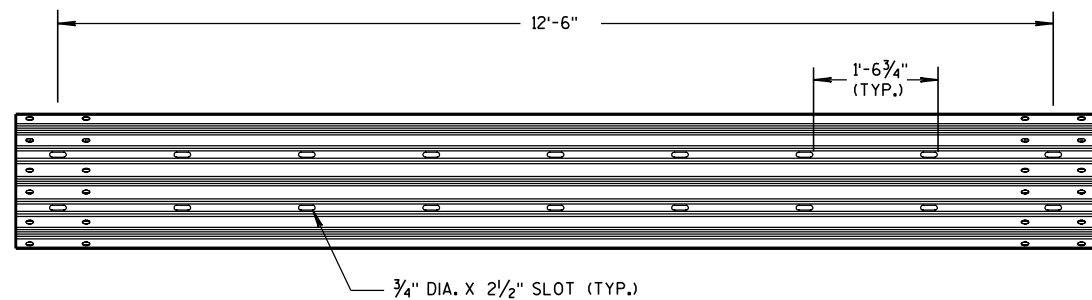
S.D.D. 14 B 45-36



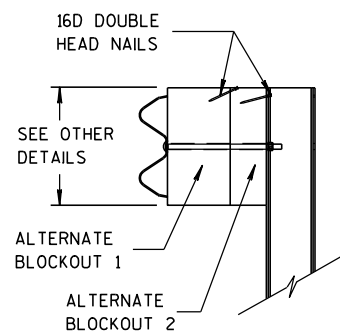
W-BEAM TO THRIE BEAM TRANSITION SECTION



6'-3" THRIE BEAM SECTION

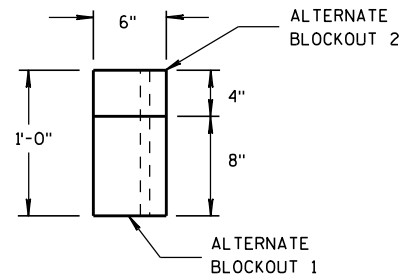


12'-6" THRIE BEAM SECTION

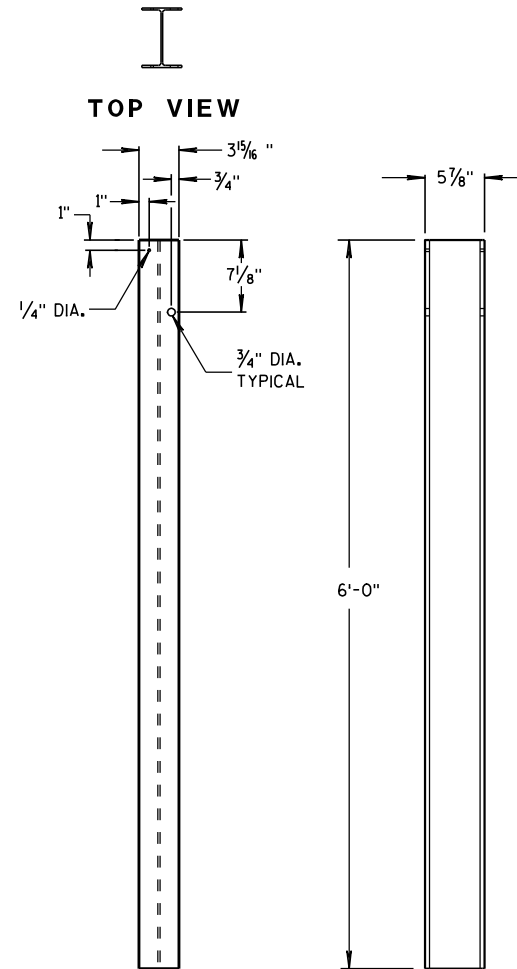


SIDE VIEW

ALTERNATE WOOD BLOCKOUT DETAIL

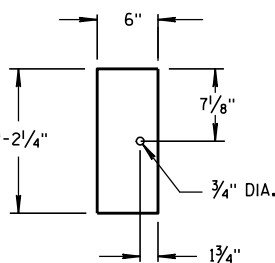
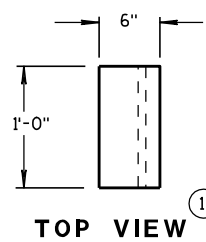


TOP VIEW

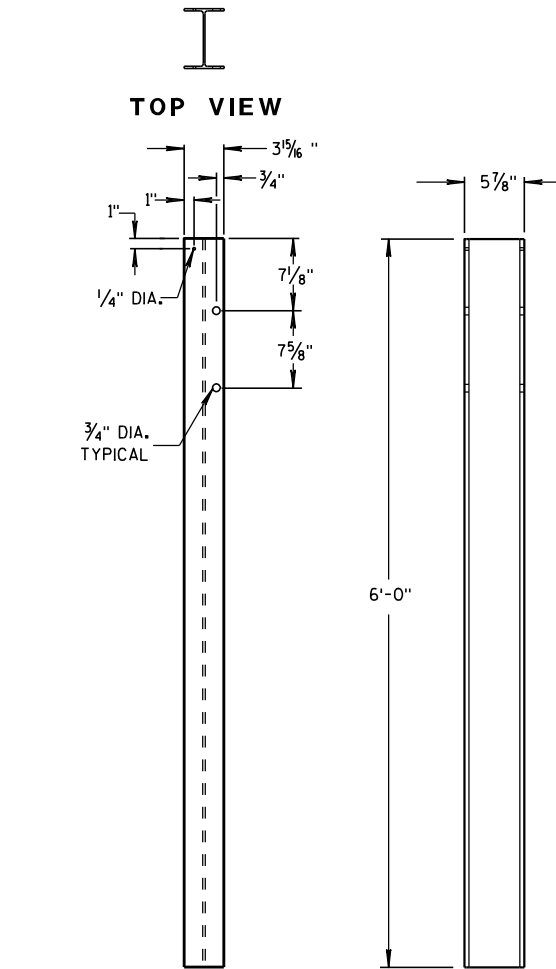


STEEL POSTS 1-5

① WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.

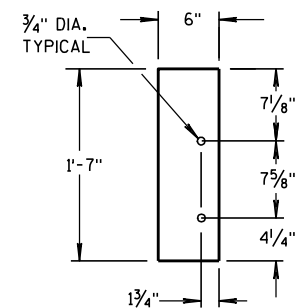
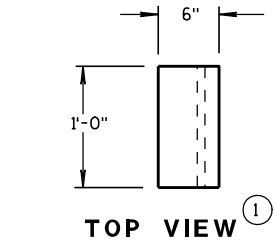


BLOCKOUT POSTS 1-5

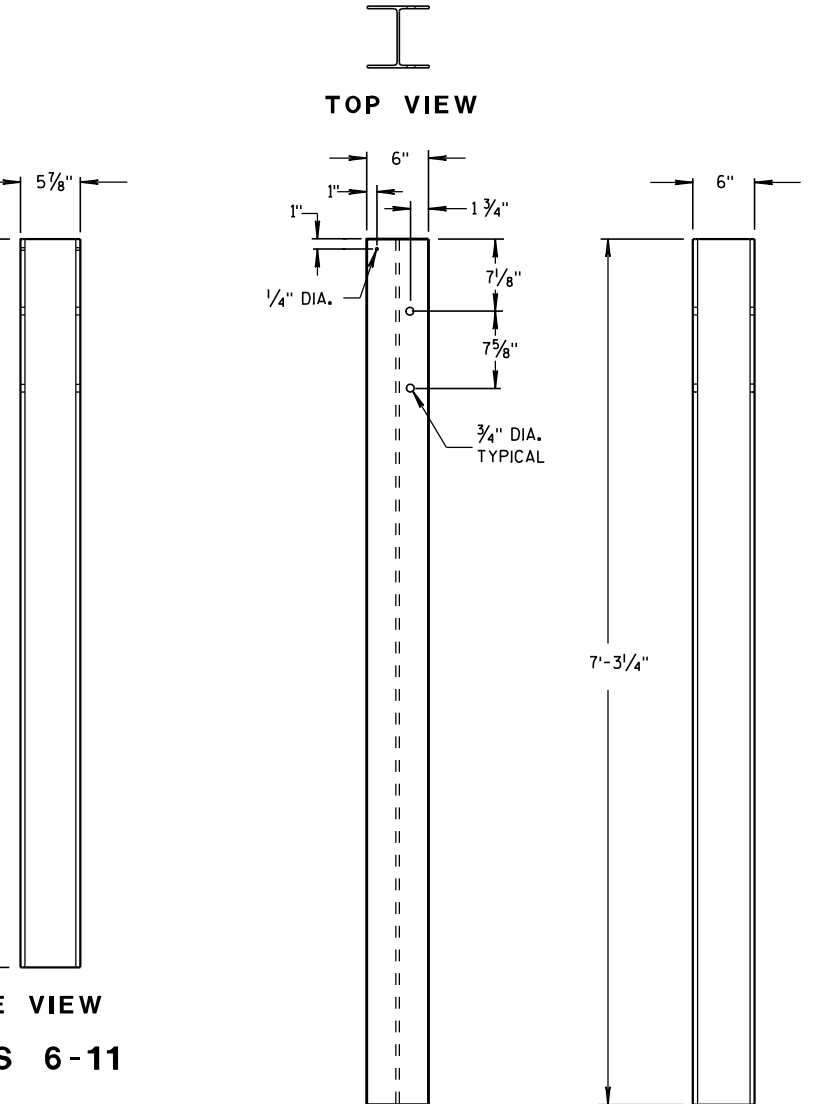


STEEL POSTS 6-11

① WOOD BLOCKS MAY BE CONSTRUCTED OUT OF 2 WOOD BLOCKS. SEE ALTERNATE WOOD BLOCK DETAIL.



BLOCKOUT POSTS 6-11



STEEL POSTS 12-14

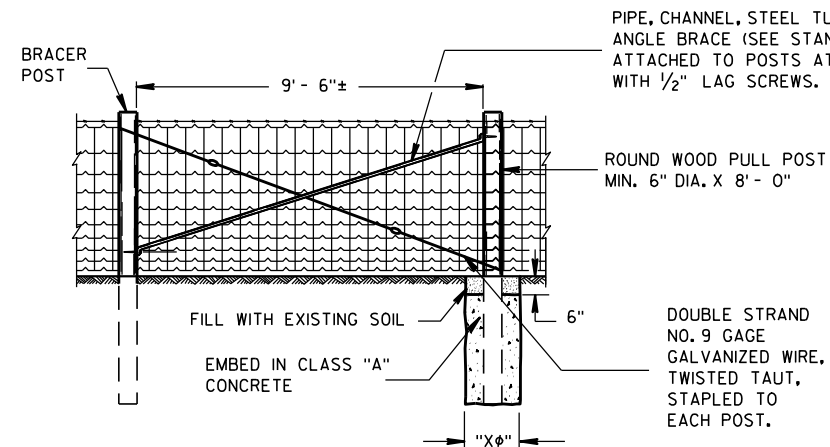
STEEL POST SIZES

POST NUMBER	SECTION TYPE	LENGTH
①	W6x9	72"
②	W6x9	72"
③	W6x9	72"
④	W6x9	72"
⑤	W6x9	72"
⑥	W6x9	72"
⑦	W6x9	72"
⑧	W6x9	72"
⑨	W6x9	72"
⑩	W6x9	72"
⑪	W6x9	72"
⑫	W6x15	87 1/8"
⑬	W6x15	87 1/8"
⑭	W6x15	87 1/8"

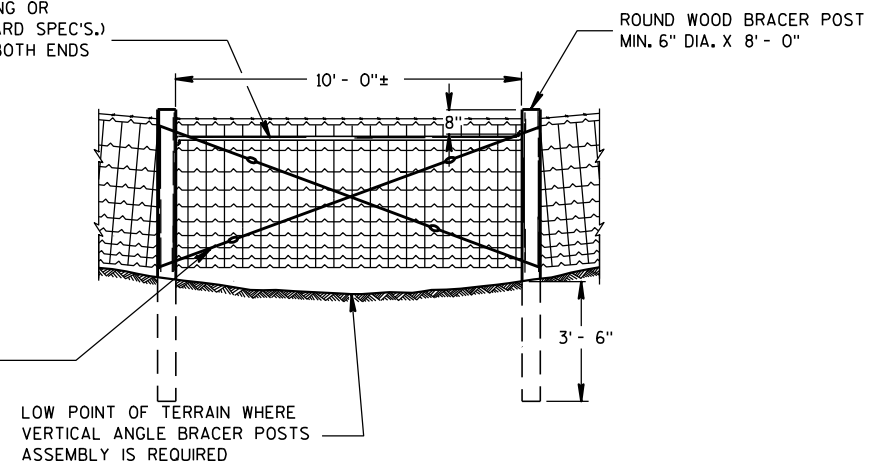
MIDWEST GUARDRAIL SYSTEM THRIE BEAM TRANSITION (MGS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

ILLUSTRATION SHOWS POSITION OF STANDARD STEEL BRACE, DOUBLE STRAND GALVANIZED WIRE, AND THE POST TO BE EMBEDDED IN CONCRETE WHEN WIRE FENCE IS INSTALLED FROM LEFT TO RIGHT. THE BRACES SHALL BE POSITIONED ON THE OPPOSITE DIAGONALS AND THE OPPOSITE POST SHALL BE EMBEDDED IN CONCRETE WHEN WIRE FENCE IS INSTALLED FROM RIGHT TO LEFT.



PULL OR STRETCHER POSTS ASSEMBLY

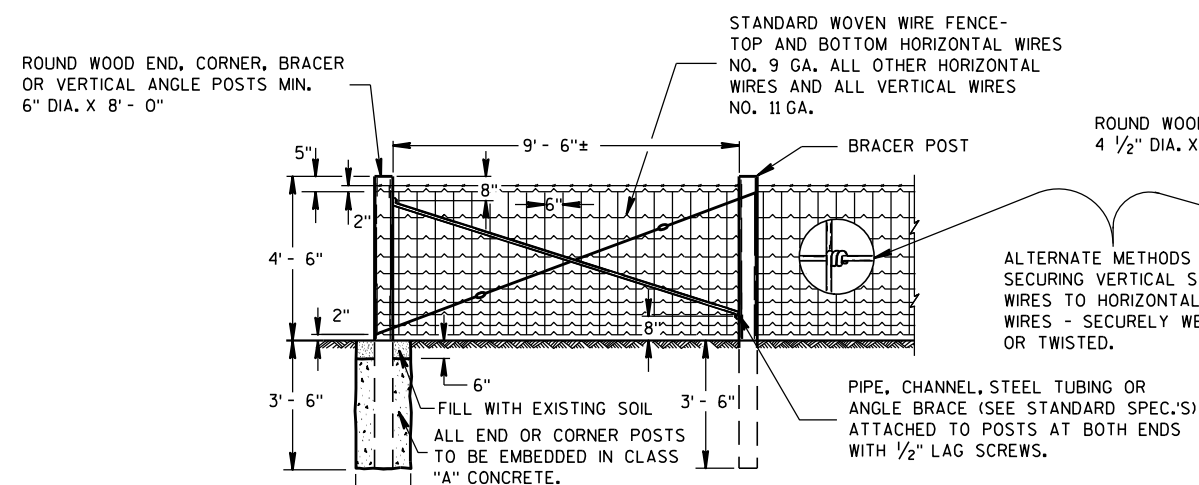


VERTICAL ANGLE BRACER POSTS ASSEMBLY

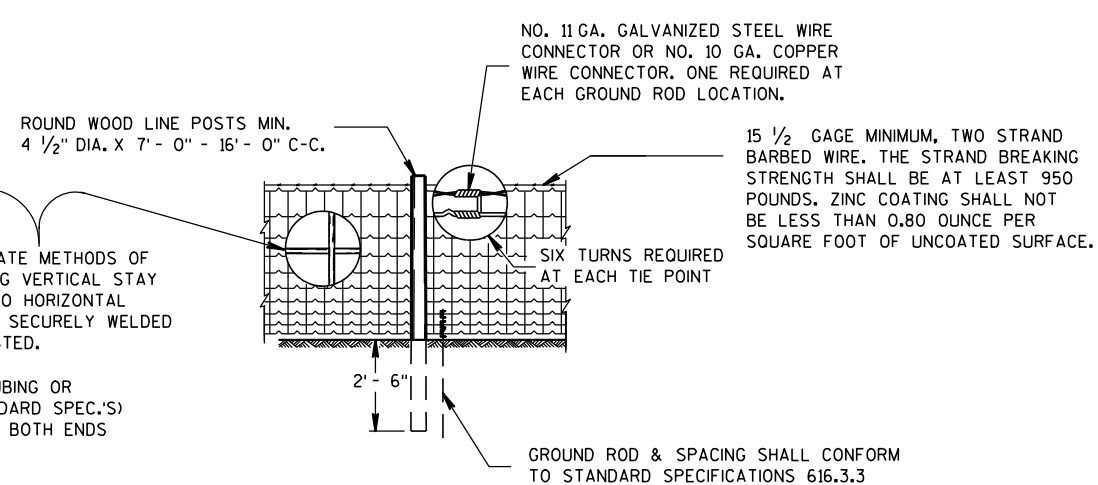
"X ϕ " = DIAMETER OF THE POST PLUS 12".

DO NOT STAPLE WIRE TIGHT TO THE LINE POSTS. ALLOW MOVEMENT OF WIRE FOR EXPANSION AND CONTRACTION. STAPLE ARRANGEMENT SHALL BE THE SAME FOR ALL OTHER POSTS EXCEPT THAT THEY SHALL BE DRIVEN TIGHT TO POSTS. ALL STAPLES SHALL BE 2" X 9 GAGE AND SHALL BE MANUFACTURED FROM GALVANIZED WIRE OR HOT DIP GALVANIZED AFTER FORMING. STAPLES SHALL HAVE SLASH-CUT POINTS.

FENCE SHALL BE LOCATED 3'-0" INSIDE
THE RIGHT OF WAY LINE UNLESS
OTHERWISE INDICATED ON THE PLANS.

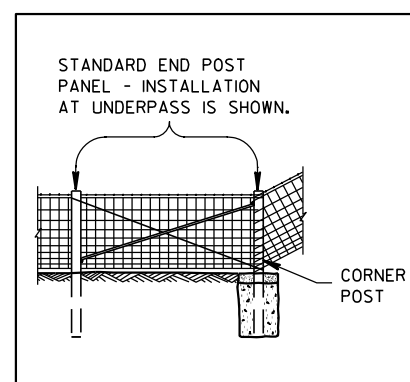


END OR CORNER POSTS ASSEMBLY

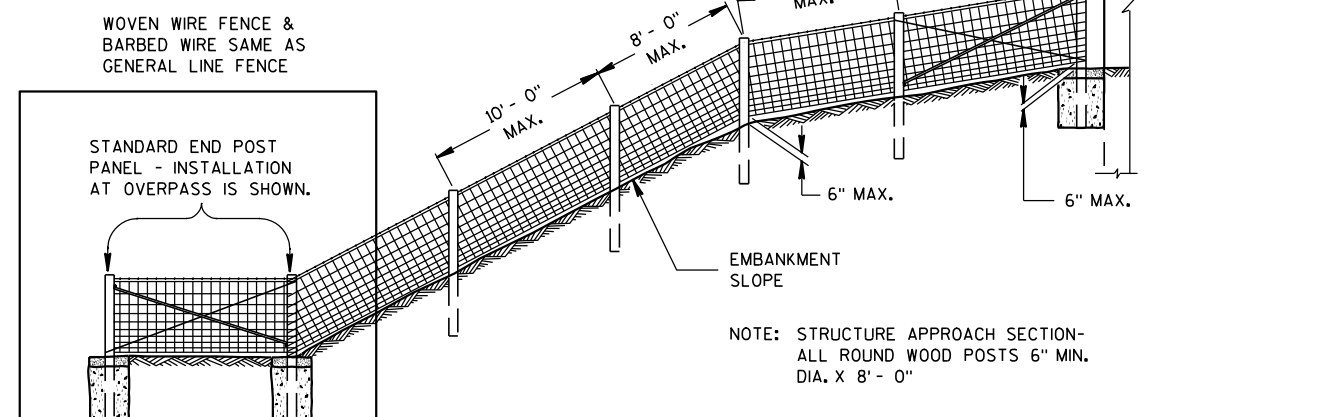


LINE FENCE CONSTRUCTION

GENERAL ROADSIDE VIEW OF WOVEN WIRE FENCE



ALTERNATE FENCE DESIGN AT STRUCTURE

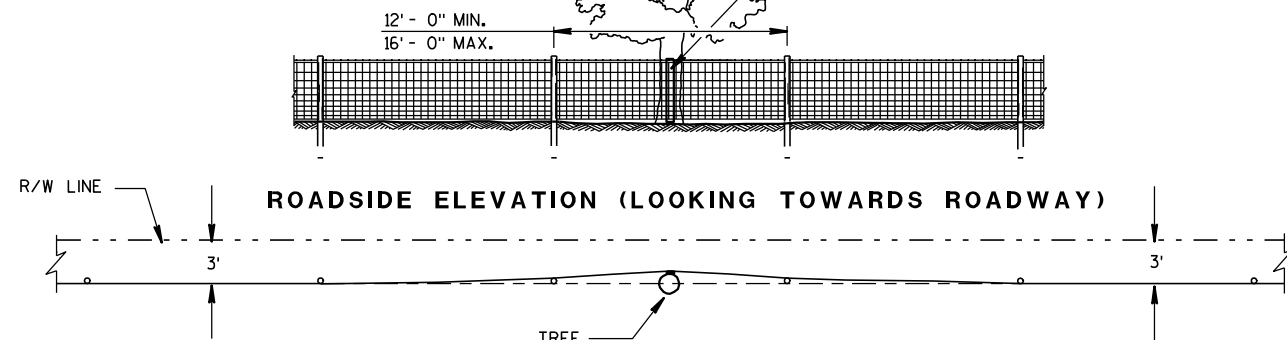


FENCE DESIGN AT STRUCTURE APPROACH

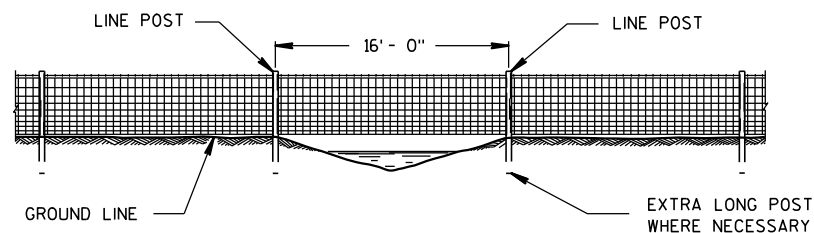
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

NOTE: TREE IN NORMAL FENCE LINE SPECIFICALLY ORDERED BY ENGINEER TO REMAIN IN PLACE.

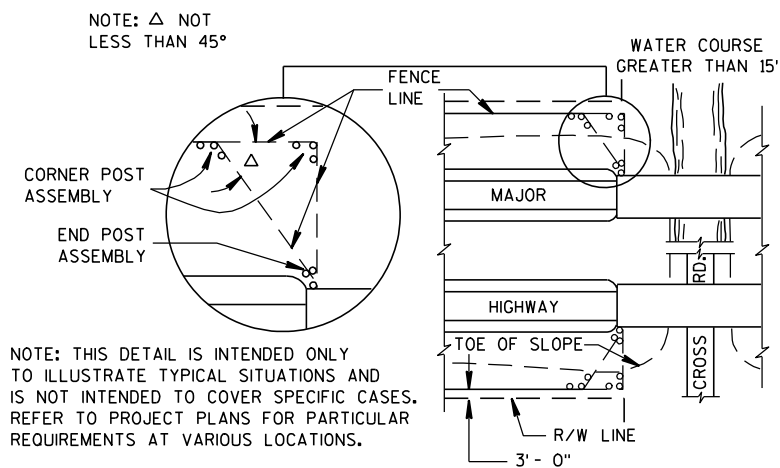
2" X 6" DOUGLAS FIR OR SO. YELLOW PINE PLACED BETWEEN TREE AND WOVEN WIRE FENCE. WOVEN WIRE FENCE AND BARBED WIRE TO BE STAPLED TO 2" X 6" LIKE AS TO LINE POST. 2" X 6" NOT FASTENED TO TREE.



PLAN VIEW
FENCE DESIGN AT TREES REMAINING
IN NORMAL FENCE LINE

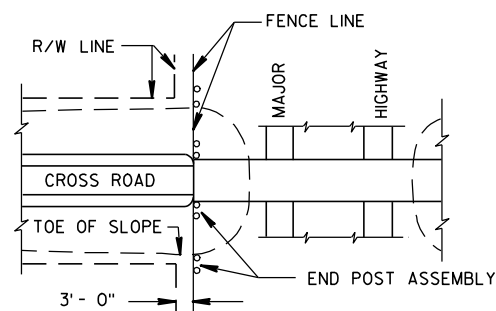


FENCE CONSTRUCTION OVER STREAM
COURSES OF 15 FT. OR LESS IN WIDTH

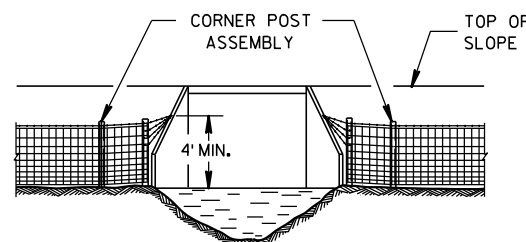


PLAN VIEW
MAJOR HIGHWAY OVERPASS OR STREAM COURSE
CROSSING OF GREATER THAN 15 FT. IN WIDTH

FENCE LOCATION AT STRUCTURES

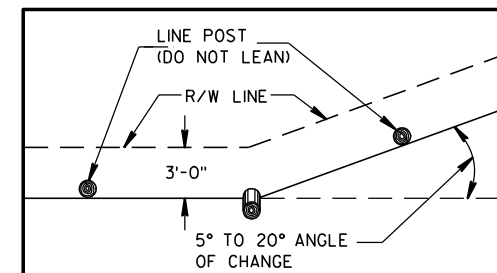
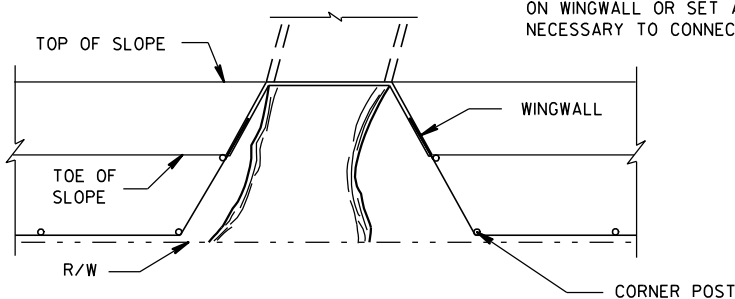


PLAN VIEW
MAJOR HIGHWAY UNDERPASS

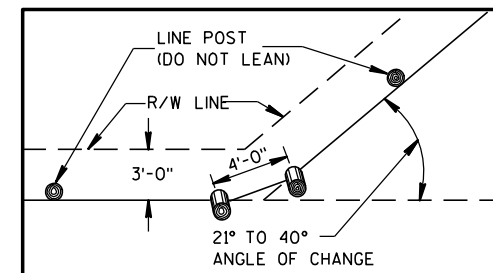


FENCE INSTALLATION TO WINGWALLS

NOTE: PLACE A MINIMUM OF 4 STRANDS OF BARBED WIRE, 6" MAXIMUM CENTERS IN FAN SHAPE CONNECTED TO AN EYE BOLT ON WINGWALL OR SET A LONE POST WHEN NECESSARY TO CONNECT BARBED WIRE.



PLAN VIEW
SINGLE POST CORNER

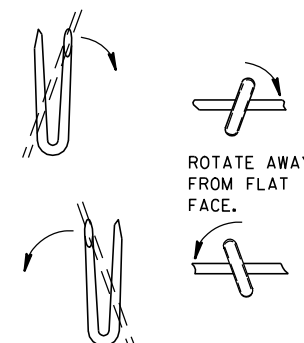


PLAN VIEW
DOUBLE POST CORNER

RIGHT OF WAY LINE CHANGE 40° AND LESS

NOTE: SINGLE AND DOUBLE POSTS SHALL BE A MIN. 6" DIA. X 8'-0" WITH A LEAN OF 4" TOWARD THE OUTSIDE OF THE CURVE.

WHEN THE RIGHT OF WAY LINE CHANGE IS MORE THAN 40° USE THE CORNER OR STRETCHER POSTS ASSEMBLY.



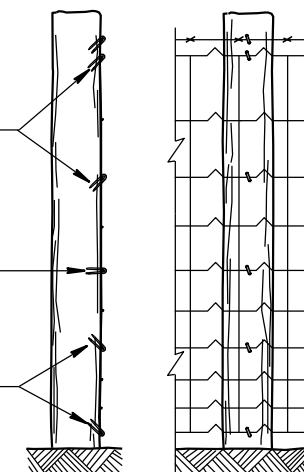
LINE POST

NOTE: WHEN POSTS ARE DRIVEN THE SMALL END SHALL BE DOWN.

STAPLES SLOPED DOWNWARD FOR SUSTAINED GRADES AND OVER KNOLLS.

STAPLES LEVEL FOR LEVEL GROUND.

SLOPE UPWARDS WHEN FENCE TENDS TO LIFT.



END ELEVATION
FARM SIDE ELEVATION
FENCE MOUNTING DETAIL

FENCE WOVEN WIRE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

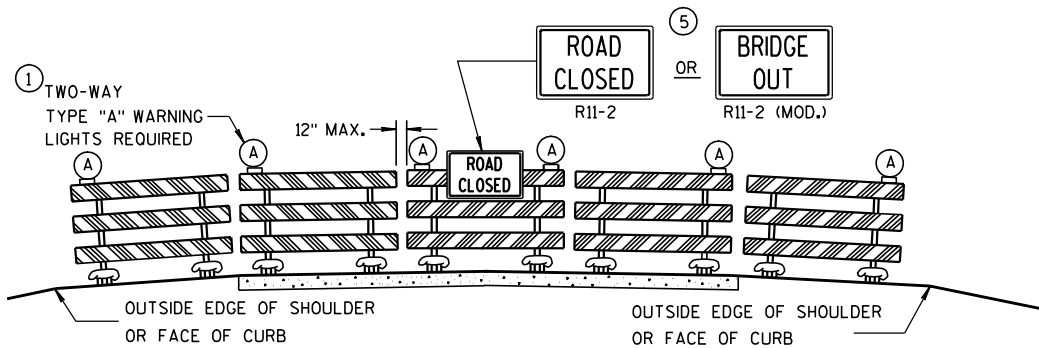
APPROVED

4/4/2008

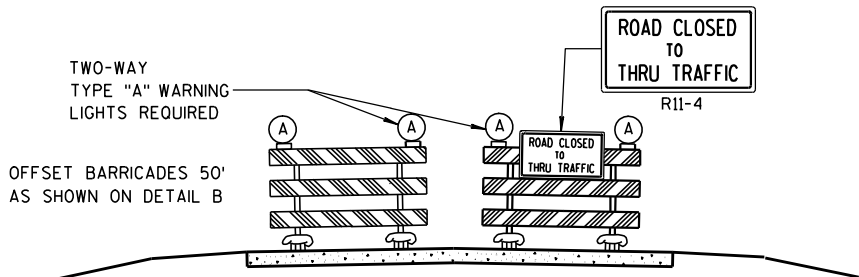
DATE

FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-4a FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

THE REFLECTIVE SHEETING USED ON R11-2, R11-3, R11-4, R10-61 AND R1-1 SIGNS SHALL COMPLY WITH SUBSECTION 637.2.2.2 OF THE STANDARD SPECIFICATIONS.

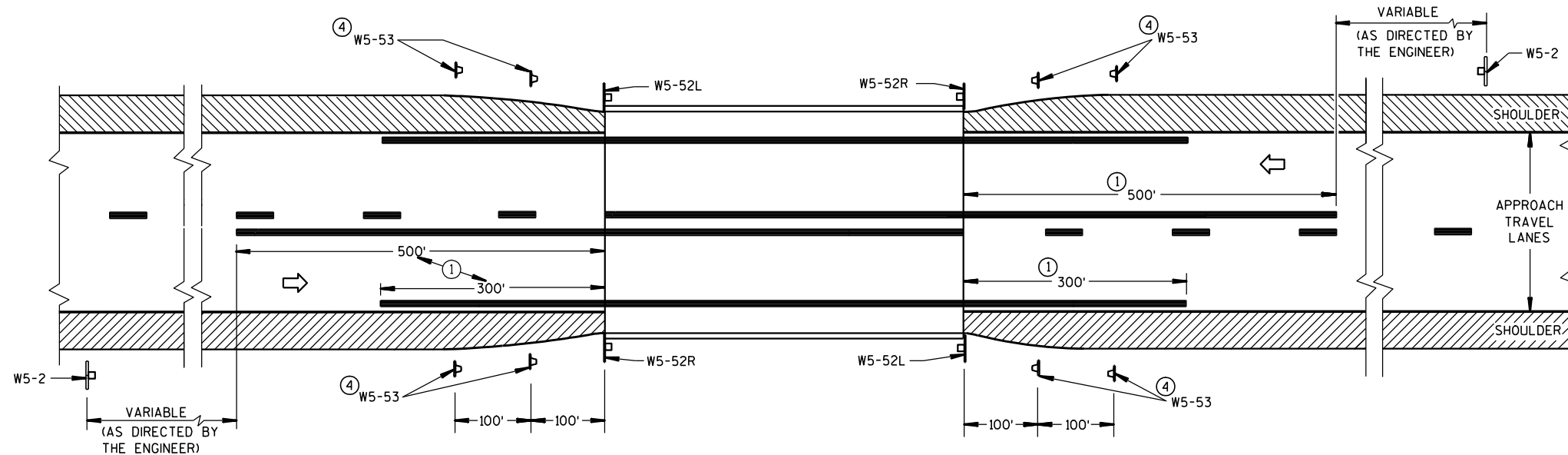
"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X AND M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

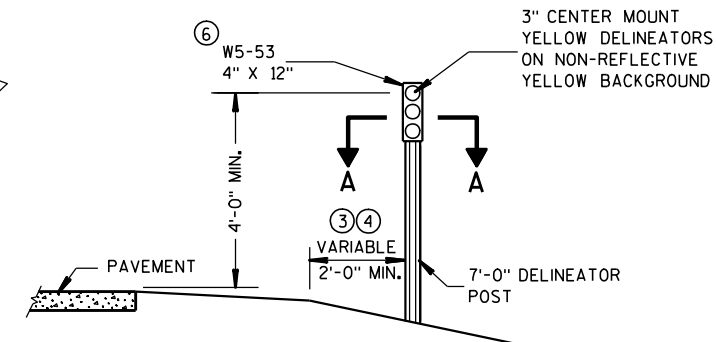
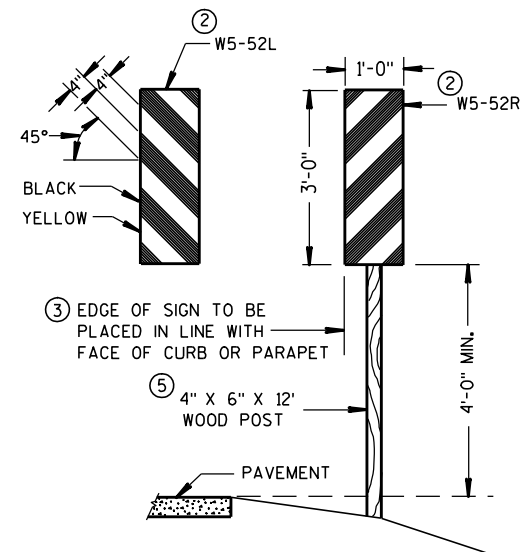
BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED	
9/16/03 DATE	/S/ Thomas N. Notbohm CHIEF SIGNS AND MARKING ENGINEER
FHWA	



SITUATION 1

WARRANTING CRITERION:

BRIDGE WIDTH IS AT LEAST 18 FEET BUT LESS THAN 24 FEET



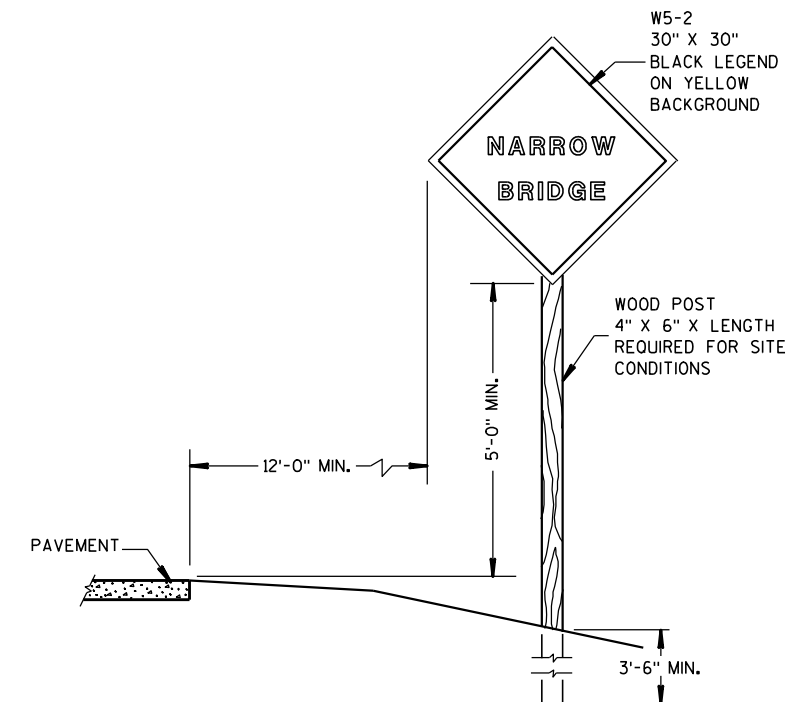
OBJECT MARKER PLACEMENT

GENERAL NOTES

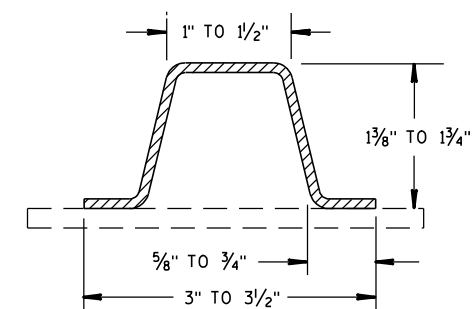
DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

PAVEMENT MARKING SHOWN ON THIS DRAWING IS NOT REQUIRED UNLESS OTHERWISE SPECIFIED IN THE CONTRACT. WHEN SPECIFIED, PAVEMENT MARKING SHALL CONFORM TO THIS DRAWING AND OTHER CONTRACT REQUIREMENTS.

- ① MINIMUM DISTANCE UNLESS OTHERWISE SHOWN ON THE PLAN.
- ② FACE OF OBJECT MARKERS W5-52R AND W5-52L SHALL BE COVERED WITH TYPE H REFLECTIVE SHEETING.
- ③ LOCATE OBJECT MARKER POST(S) BEHIND GUARDRAIL WHEN PRESENT.
- ④ OBJECT MARKERS (W5-53) SHALL BE LOCATED ALONG A LINE FLARED AWAY FROM THE BRIDGE CORNER TO DELINEATE THE NARROWING OF THE SHOULDER OR BERM.
- ⑤ A 12 FOOT DELINEATOR POST MAY BE USED INSTEAD OF A WOOD POST.
- ⑥ NON-BID ITEM. INCIDENTAL TO OTHER ITEMS.



SIGN PLACEMENT



SECTION A-A

(MINIMUM WEIGHT 19 LBS. PER FT. AFTER GALVANIZING)

SIGNING & MARKING FOR TWO LANE BRIDGES

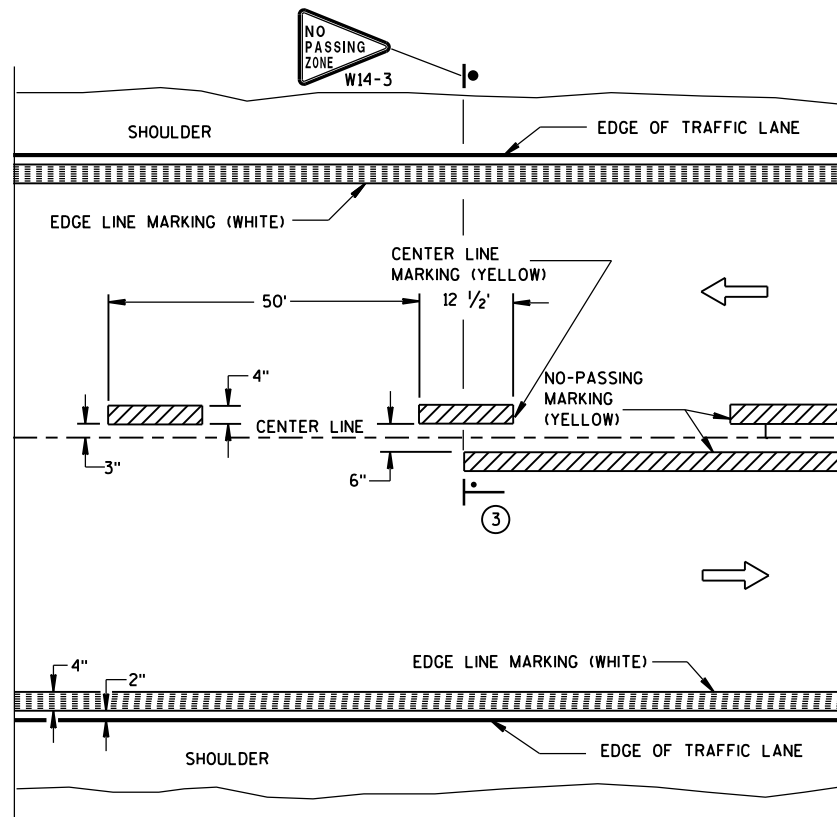
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

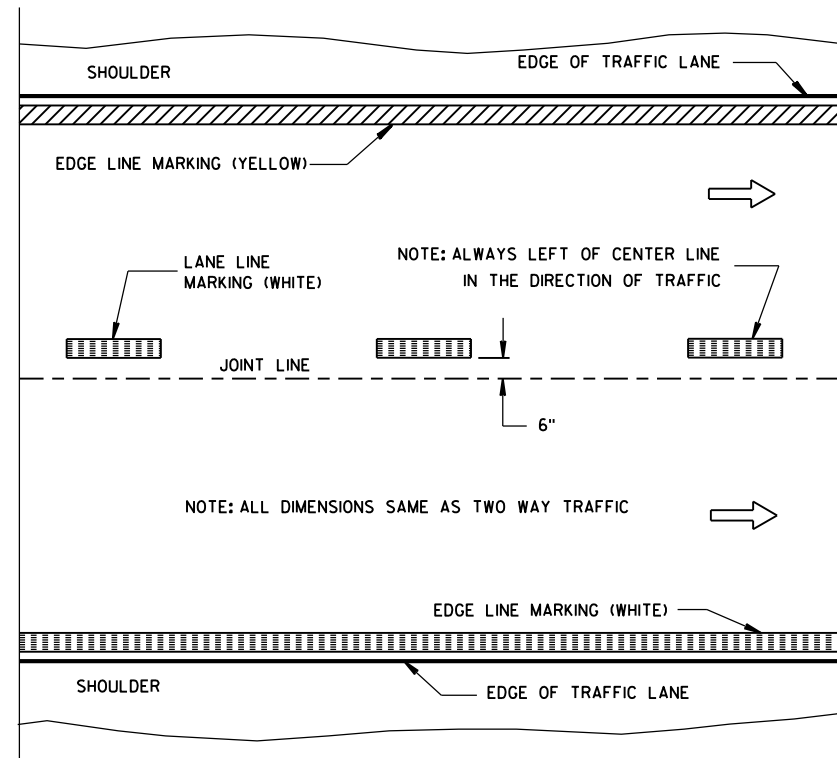
9/5/06
DATE

FHWA

/S/ Thomas N. Notbohm
STATE TRAFFIC ENGINEER OF DESIGN

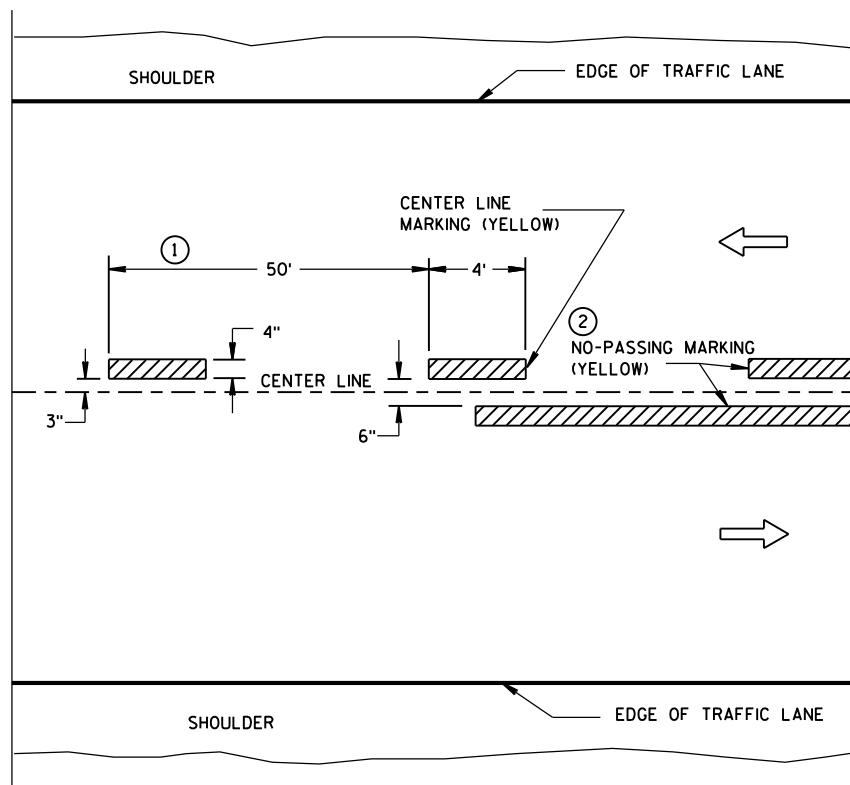


TWO WAY TRAFFIC

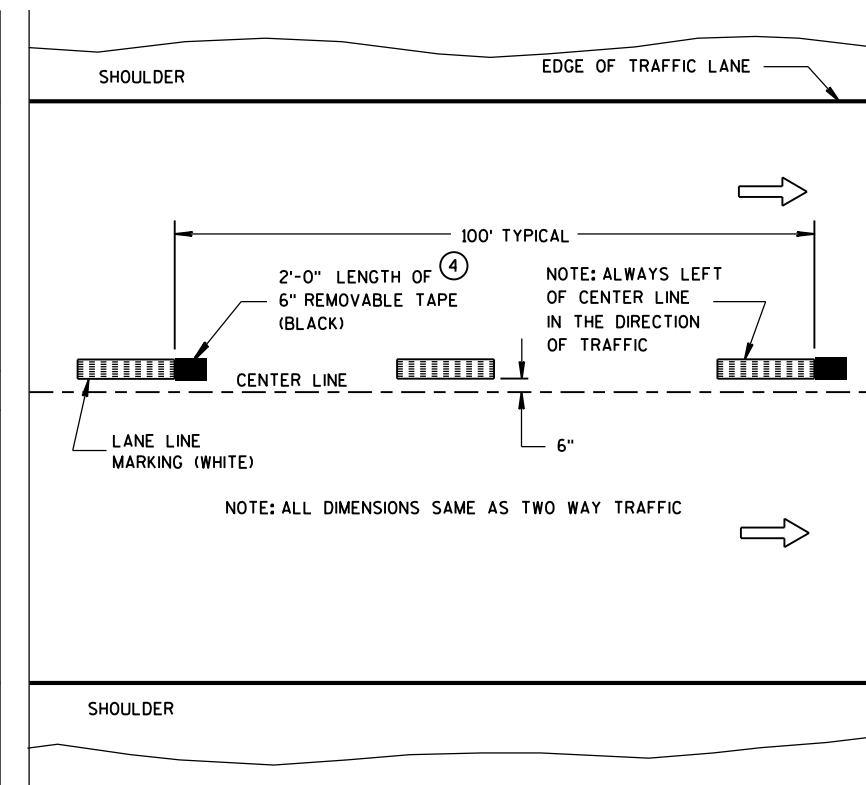


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

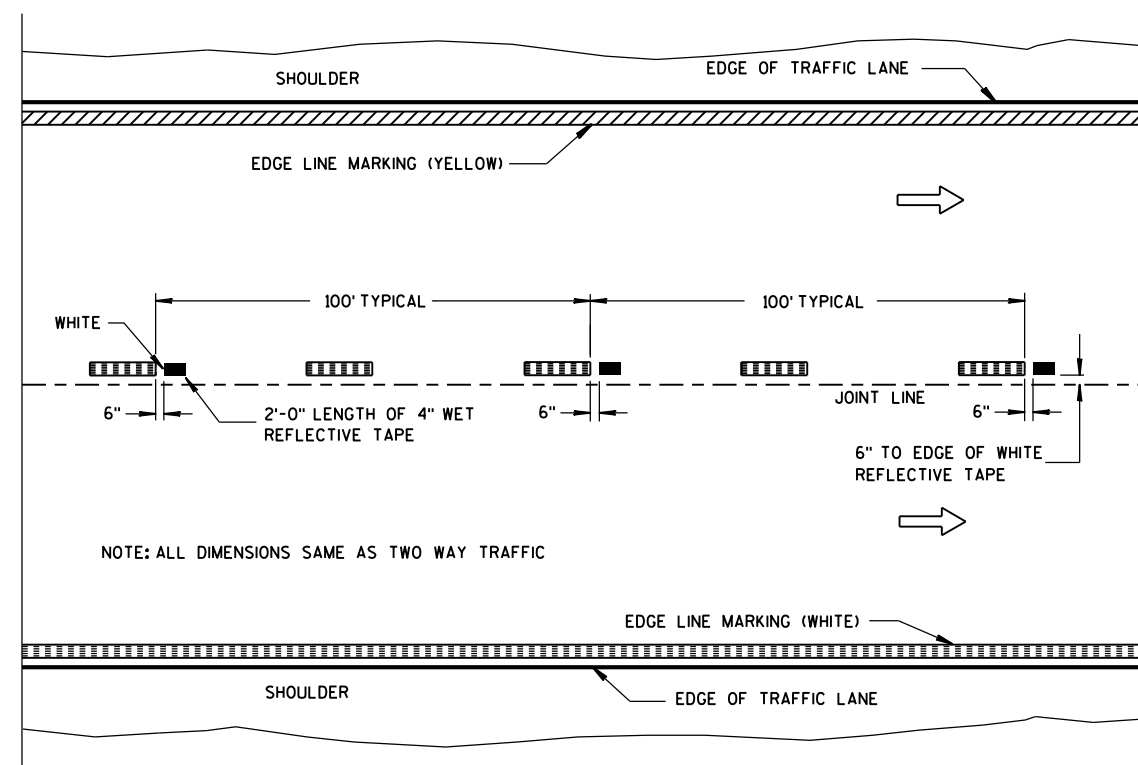
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

LEGEND

- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

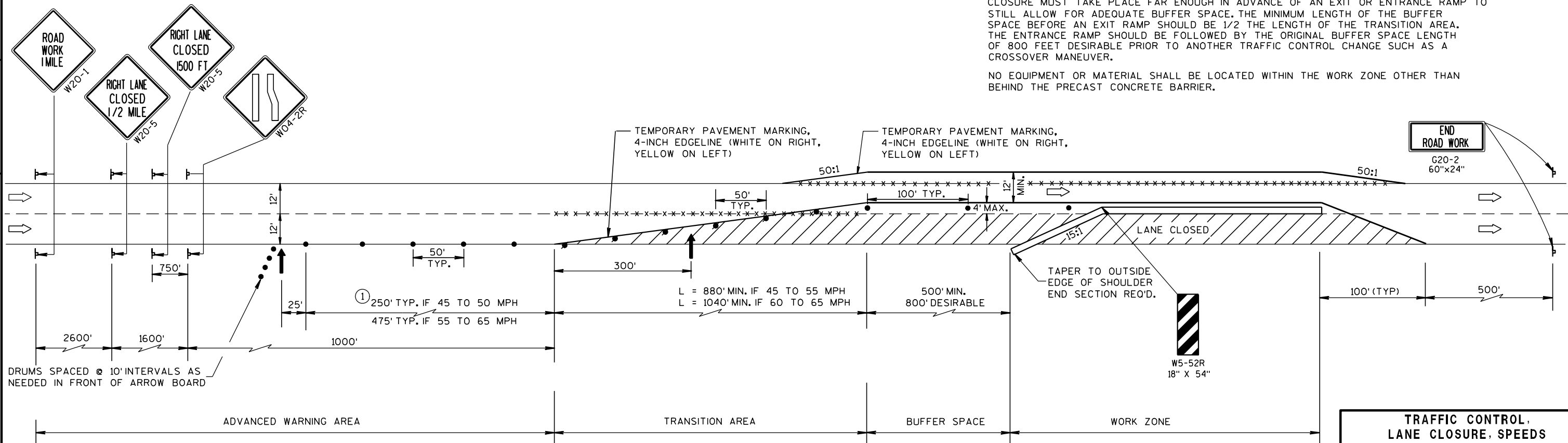
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5-13-2013
DATE
FHWA

/S/ Travis Feltes
STATE TRAFFIC ENGINEER

LEGEND

- POST WITH ATTACHED SIGN
- DRUM WITH WARNING LIGHT (TYPE C)
- DRUM
- ARROW BOARD
- REMOVING PAVEMENT MARKING
- TEMPORARY PRECAST CONCRETE BARRIER
- DIRECTION OF TRAFFIC
- WORK ZONE



GENERAL NOTES :

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

① CONSIDER ROADWAY GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUMS.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR LONGER THAN 7 CONTINUOUS DAYS AND NIGHTS.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP OR INTERSECTION. THE LANE CLOSURE MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE 1/2 THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.

NO EQUIPMENT OR MATERIAL SHALL BE LOCATED WITHIN THE WORK ZONE OTHER THAN BEHIND THE PRECAST CONCRETE BARRIER.

TRAFFIC CONTROL, LANE CLOSURE, SPEEDS GREATER THAN 40 M.P.H. WITH BARRIER	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 7-14-94 DATE	/S/ Chester J. Spang DIRECTOR, OFFICE OF TRAFFIC
FHWA	

LEGEND

- POST WITH ATTACHED SIGN
- POST WITH ATTACHED SIGN IN DRUM
- DRUM WITH WARNING LIGHT (TYPE C)
- DRUM
- ARROW BOARD
- 8' TYPE III BARRICADE
- *-x-* REMOVING PAVEMENT MARKING
- DIRECTION OF TRAFFIC

GENERAL NOTES :

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIREABLE) DISTANCE TO EXISTING SIGNS.

THIS LANE CLOSURE IS TYPICAL FOR CLOSING RIGHT LANE - REVERSE FOR CLOSING LEFT LANE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER. NO WARNING LIGHTS SHALL BE WORKING ON "COVERED" OR "DOWNED" SIGNS.

- ① CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROW BOARD SO THE DRIVER HAS A CLEAR VIEW OF THE ARROW BOARD AND LANE CLOSURE DRUMS FOR A MINIMUM 1500 FEET IN FRONT OF DRUMS.

FOR A LANE CLOSURE THAT IS IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, THE ADVANCED WARNING SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS.

GENERAL NOTES CONTINUED:

REMOVE PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR LONGER THAN 7 CONTINUOUS DAYS AND NIGHTS.

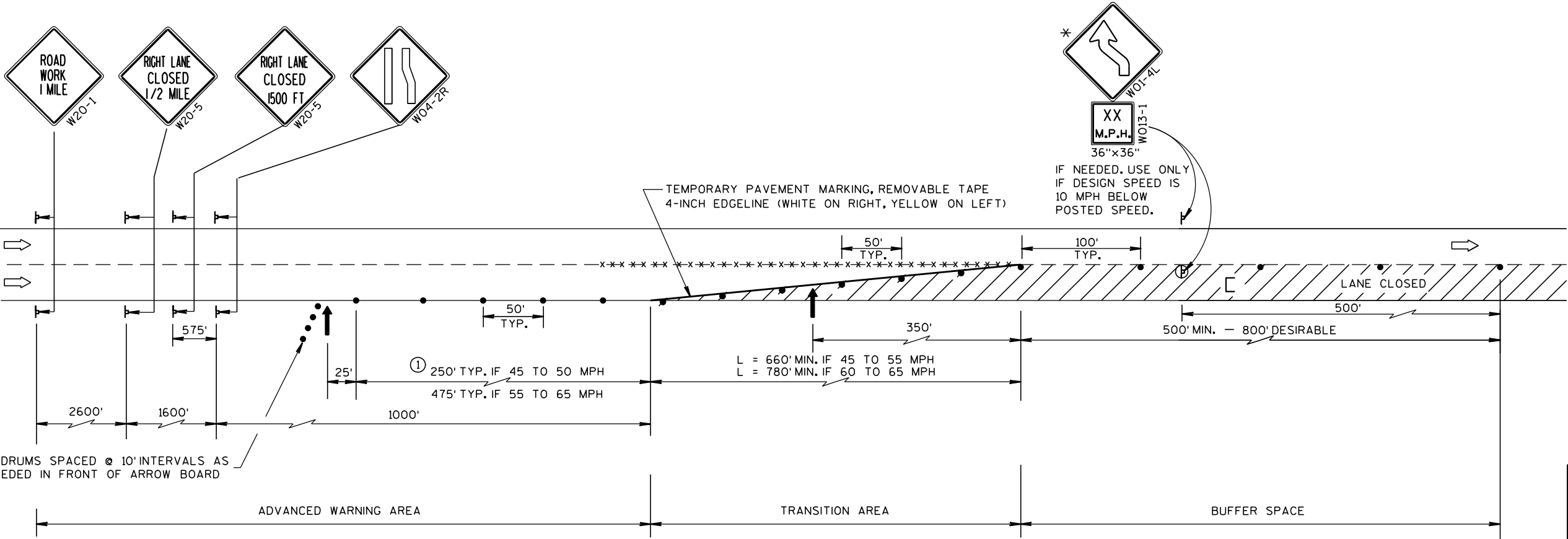
WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

IF THE HORIZONTAL ALIGNMENT IS SUCH THAT A CURVE MAY REQUIRE ADDITIONAL DELINEATION, THE DEVICE SPACING MAY BE DECREASED TO 50 FEET.

IF LANE CLOSURE IS MORE THAN 1 MILE, PLACE A TYPE III BARRICADE APPROXIMATELY EVERY 1/4 MILE ACROSS THE CLOSED LANE TO HELP ENFORCE THE DRUM LINE.

ADJUSTMENTS IN BUFFER SPACE NEED TO BE INCORPORATED WHEN THE LANE CLOSURE OCCURS NEAR AN INTERCHANGE EXIT OR ENTRANCE RAMP. THE LANE CLOSURE MUST MUST TAKE PLACE FAR ENOUGH IN ADVANCE OF AN EXIT OR ENTRANCE RAMP TO STILL ALLOW FOR ADEQUATE BUFFER SPACE. THE MINIMUM LENGTH OF THE BUFFER SPACE BEFORE AN EXIT RAMP SHOULD BE 1/2 THE LENGTH OF THE TRANSITION AREA. THE ENTRANCE RAMP SHOULD BE FOLLOWED BY THE ORIGINAL BUFFER SPACE LENGTH OF 800 FEET DESIRABLE PRIOR TO ANOTHER TRAFFIC CONTROL CHANGE SUCH AS A CROSSOVER MANEUVER.

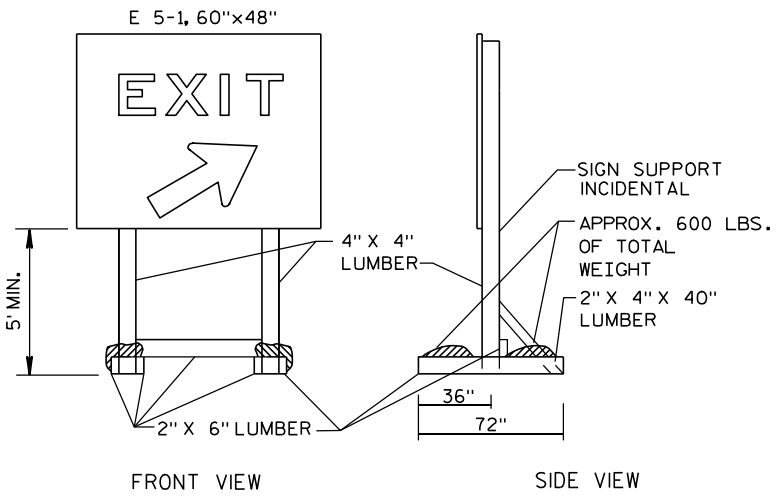
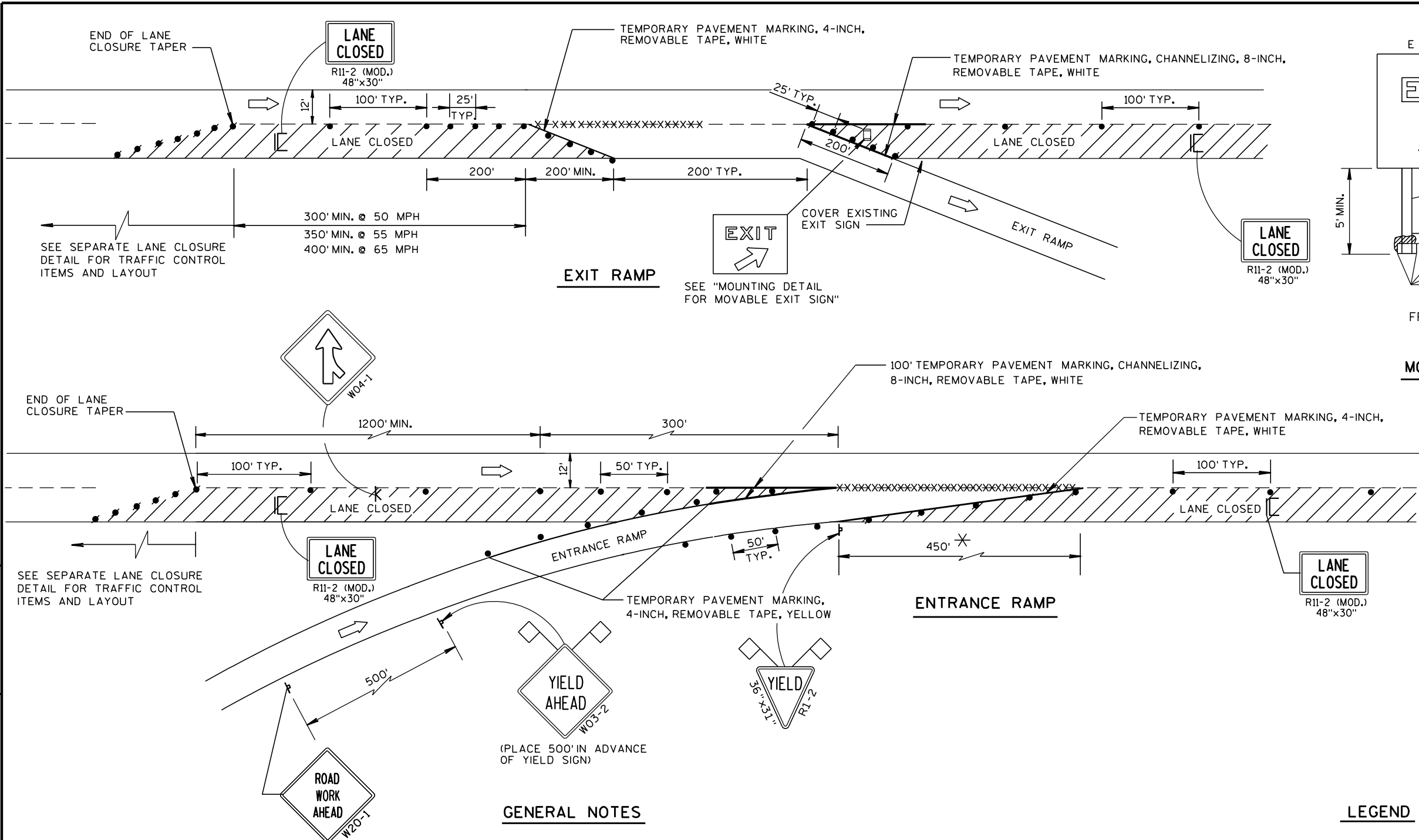
- * THE LEFT REVERSE CURVE SIGN (W01-4L) IS ONLY REQUIRED WHEN THIS DETAIL IS USED IN COMBINATION WITH "SINGLE LANE CROSSOVER" DETAIL.



TRAFFIC CONTROL,
LANE CLOSURE, SPEEDS
GREATER THAN 40 M.P.H.

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
8-7-95
DATE /S/ Chester J. Spang
DIRECTOR, OFFICE OF TRAFFIC
FHWA



FRONT VIEW SIDE VIEW
NOTE: ALL LUMBER DIMENSIONS ARE NOMINAL
MOUNTING DETAIL FOR MOVABLE EXIT SIGN

GENERAL NOTES

THE INSTALLATIONS SHOWN ON THIS SHEET ARE TYPICAL EXAMPLES AND ARE NOT INTENDED TO REPRESENT ANY PARTICULAR RAMP. AT SPECIFIC FIELD LOCATIONS, SIMILAR INSTALLATIONS SHALL BE USED AND ADJUSTED TO THE GEOMETRICS OF THE RAMP AS COORDINATED WITH THE ENGINEER.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET, (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

SEE SEPARATE LANE CLOSURE DETAIL FOR TYPICAL SPACING OF TYPE III BARRICADES AND R11-2 (MOD.) "LANE CLOSED" SIGNS.

YIELD SIGN AND WARNING SIGNS ON ENTRANCE RAMP ARE ALSO APPROPRIATE FOR CLOSURE OF THE MAINLINE LEFT LANE. OMIT THE YIELD SIGN IF MORE THAN ONE LANE REMAINS OPEN ON THE MAINLINE AND THE RAMP TAPER IS AT LEAST AS LONG AS THE NORMAL ENTRANCE RAMP TAPER AT THE SITE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF INDICATED IN MISCELLANEOUS QUANTITIES, SUBSTITUTE FLEXIBLE TUBULAR MARKERS FOR DRUMS IN THE GORE BETWEEN THE ENTRANCE RAMP AND MAINLINE TRAFFIC.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF LANE CLOSURE IS TO BE IN PLACE FOR 7 OR MORE CONTINUOUS DAYS AND NIGHTS.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

* LENGTH OF OPENING MAY BE REDUCED TO 150 FEET DURING STAGING OF WORK IN IMMEDIATE AREA OF RAMP TAPER.

LEGEND

- POST MOUNTED SIGN
- SIGN ON PORTABLE SUPPORT
- TRAFFIC CONTROL, DRUM
- TRAFFIC CONTROL, DRUM WITH WARNING LIGHT, TYPE C (STEADY-BURN)
- REMOVING PAVEMENT MARKING (SEE GENERAL NOTES)
- TYPE III BARRICADE (8' EQUIVALENT) WITH SIGN
- FLAGS, 16"x16" MIN., ORANGE
- DIRECTION OF TRAFFIC FLOW

TRAFFIC CONTROL, EXIT AND ENTRANCE RAMP WITHIN LANE CLOSURE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 5/24/2000 DATE	/S/ Chester J. Spang CHIEF SIGNS AND MARKING ENGINEER
FHWA	

SYMBOLS

- TRAFFIC CONTROL DRUM
- ┐ POST MOUNTED SIGN
- ➡ DIRECTION OF TRAFFIC FLOW
- ⏏ ARROW BOARD IN CAUTION MODE

GENERAL NOTES

THIS DETAIL IS TYPICAL FOR CLOSING THE RIGHT SHOULDER. FOR CLOSING THE LEFT SHOULDER, REVERSE THE TRAFFIC CONTROL.

THIS DETAIL MAY BE USED FOR DIVIDED ROADWAYS WITH ANY NUMBER OF TRAVEL LANES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

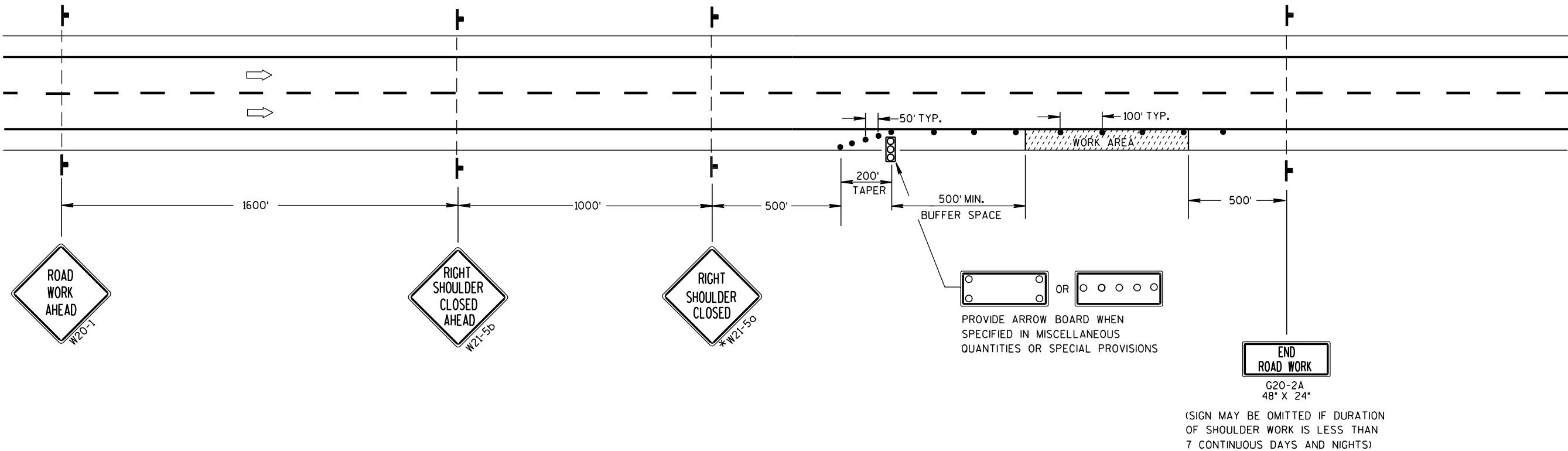
SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

WHEN A RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

*FOR SHORT DURATION SHOULDER WORK OF LESS THAN ONE HOUR, THE W21-5a SIGN MAY BE OMITTED.

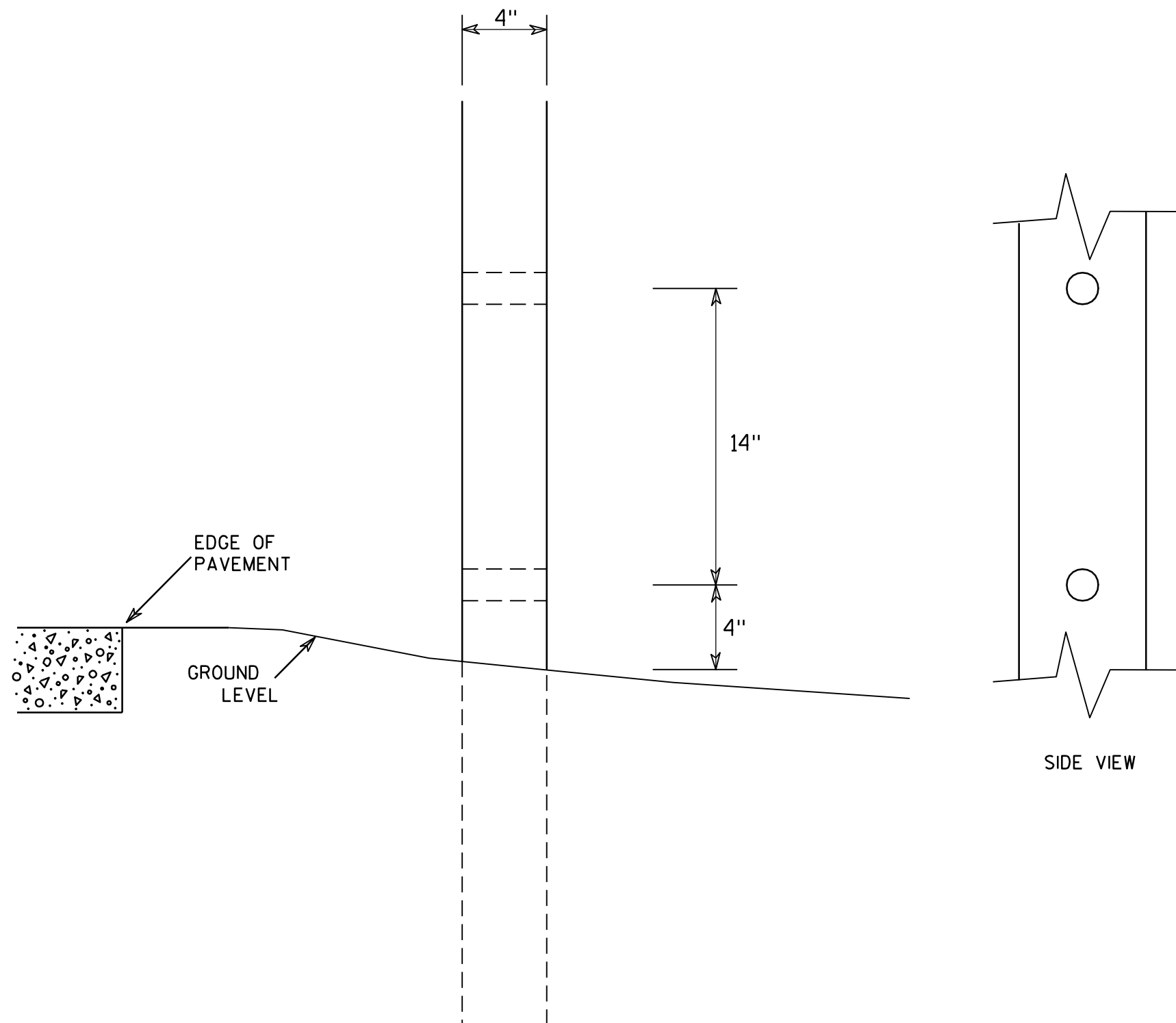


TRAFFIC CONTROL
SHOULDER CLOSURE ON DIVIDED
ROADWAY, SPEEDS GREATER
THAN 40 MPH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5/23/00 /S/ Chester J. Spang
DATE CHIEF SIGNS AND MARKING ENGINEER
FHWA

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

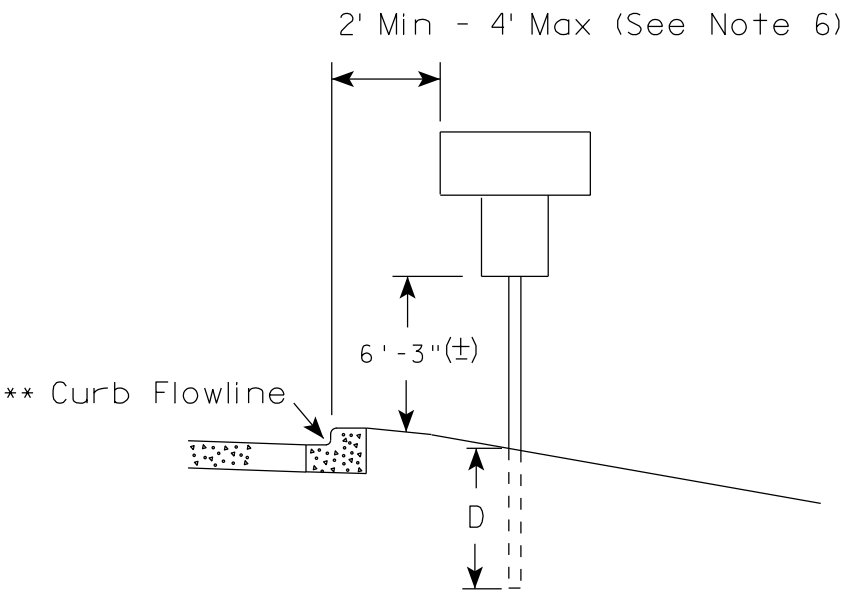
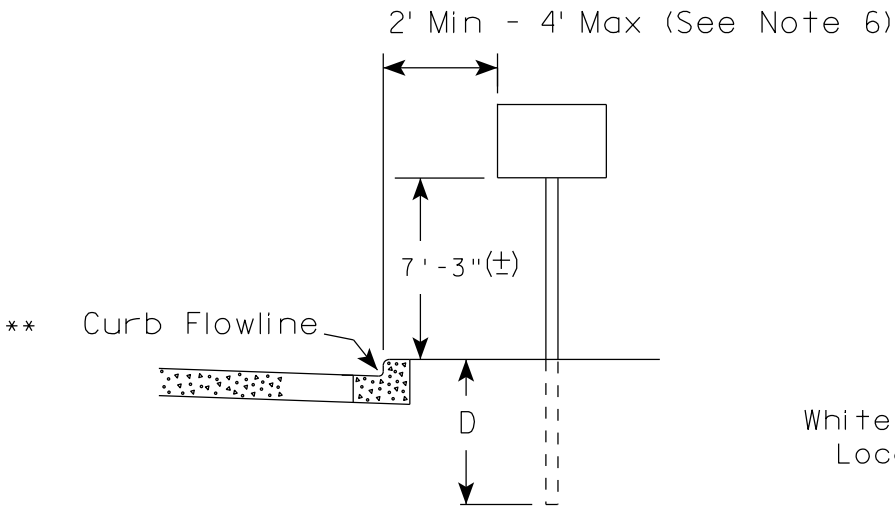
HWY:

COUNTY:

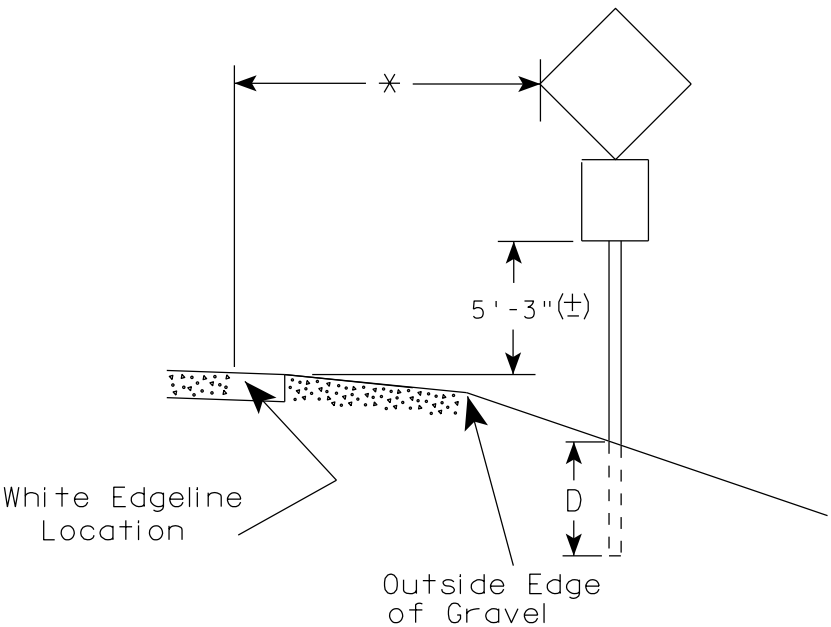
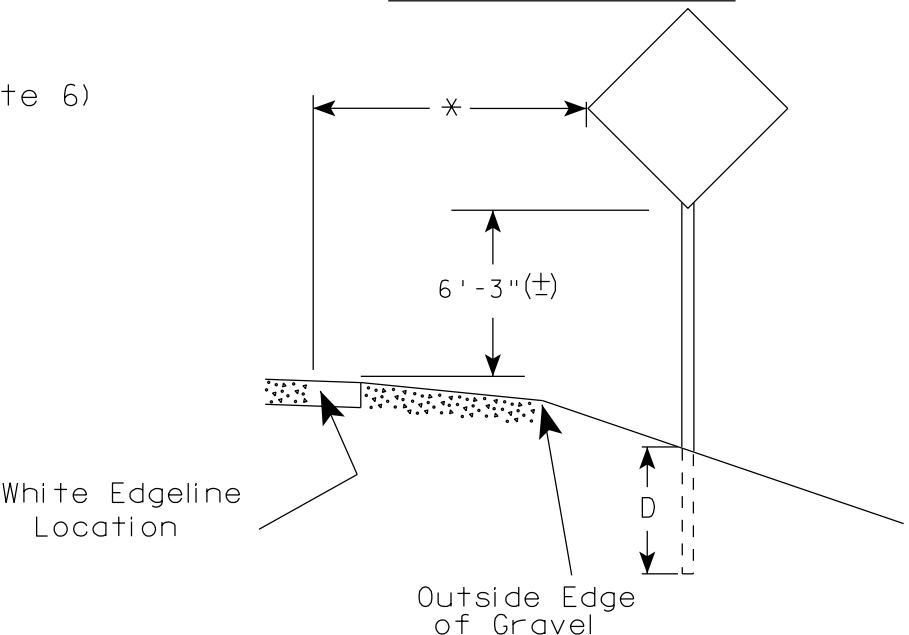
SHEET NO:

E

URBAN AREA



RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet, 20 sq.ft or larger, shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Enhanced Reference Markers, Clearance Markers (W5-52), Mile Markers (D10 series) & End of Rod Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (+).

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq.Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

×× The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

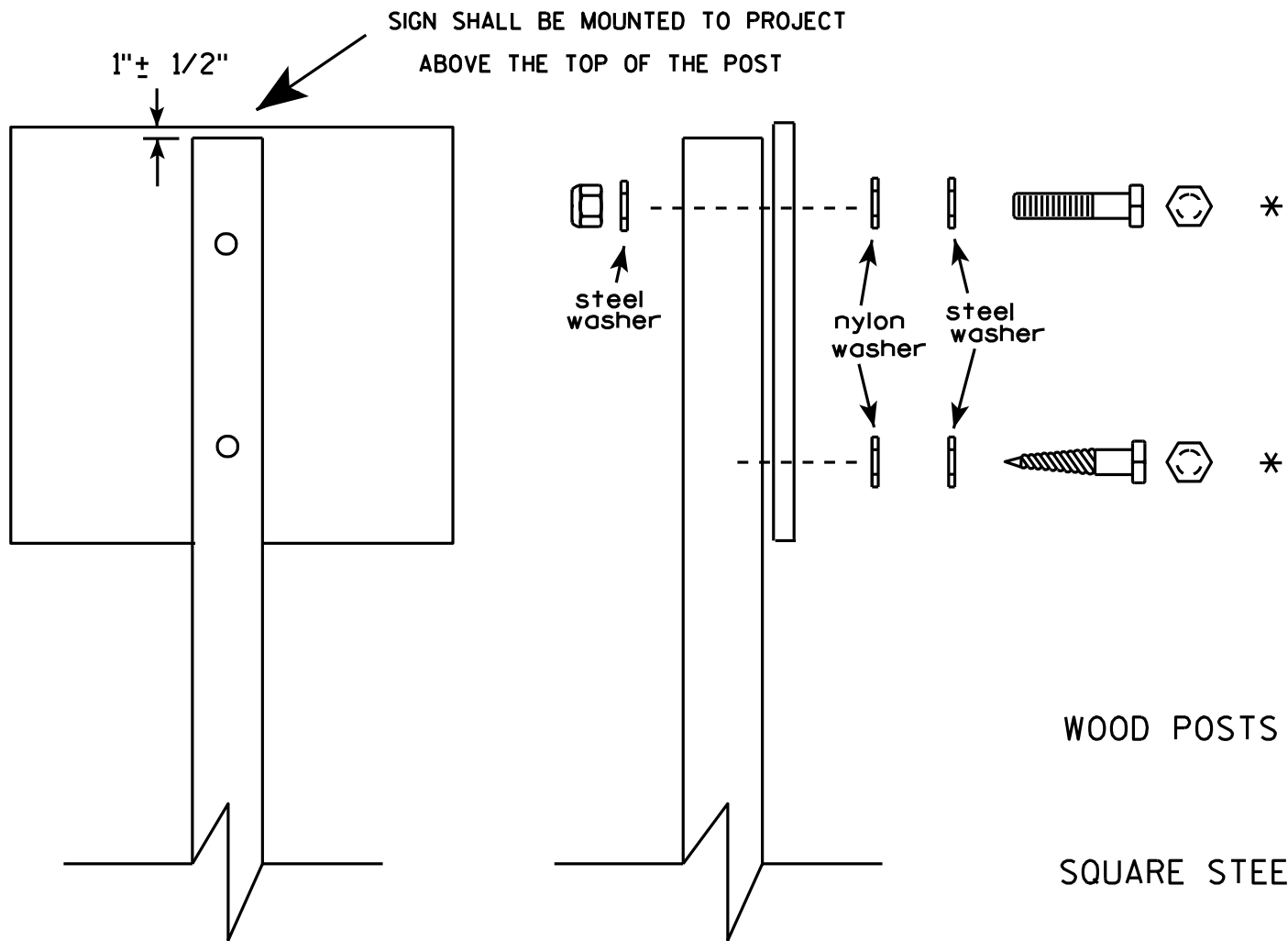
* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED
Matthew R. Rauch
for State Traffic Engineer

DATE 9/30/13 PLATE NO. A4-3.18

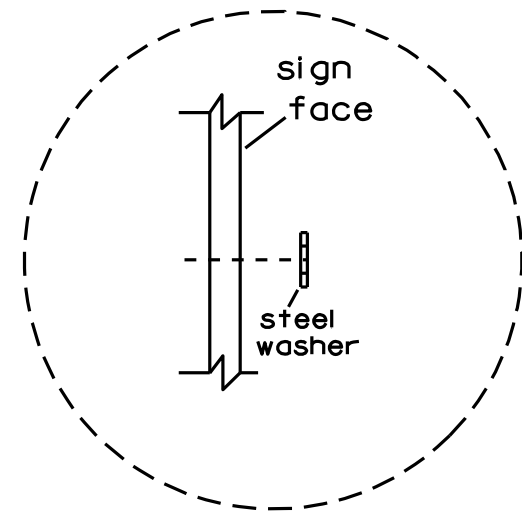


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

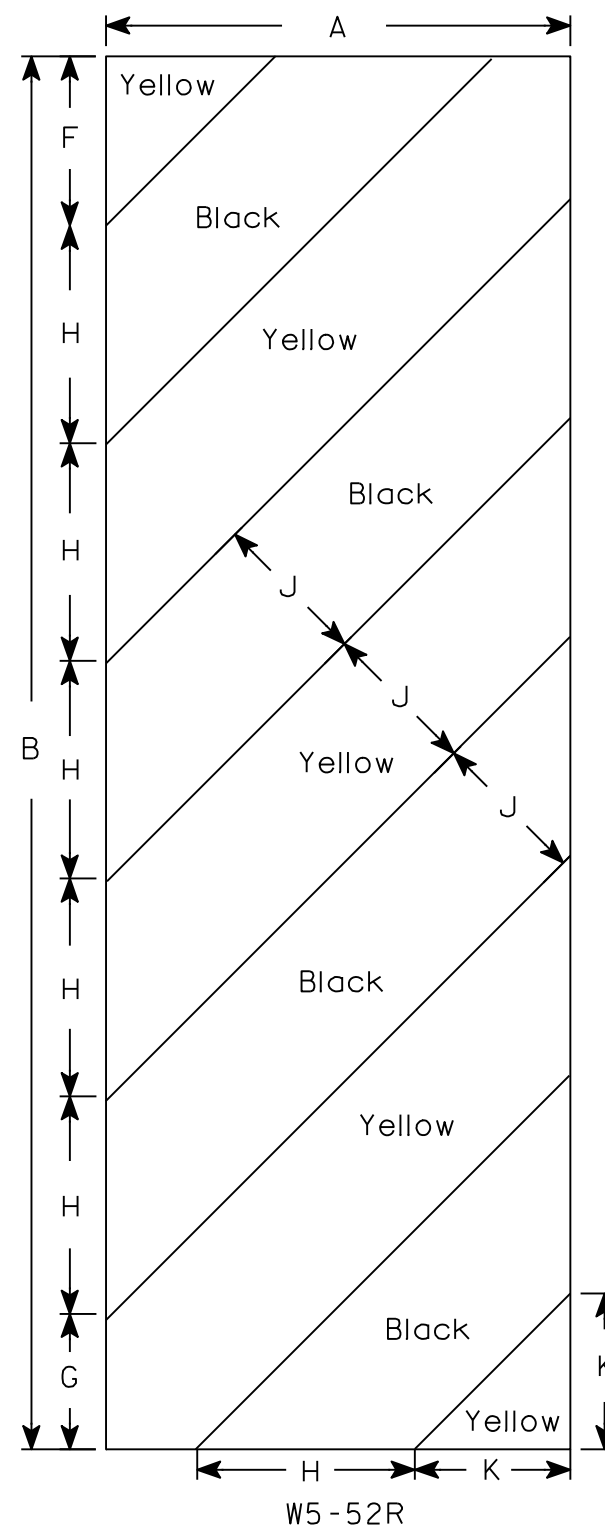
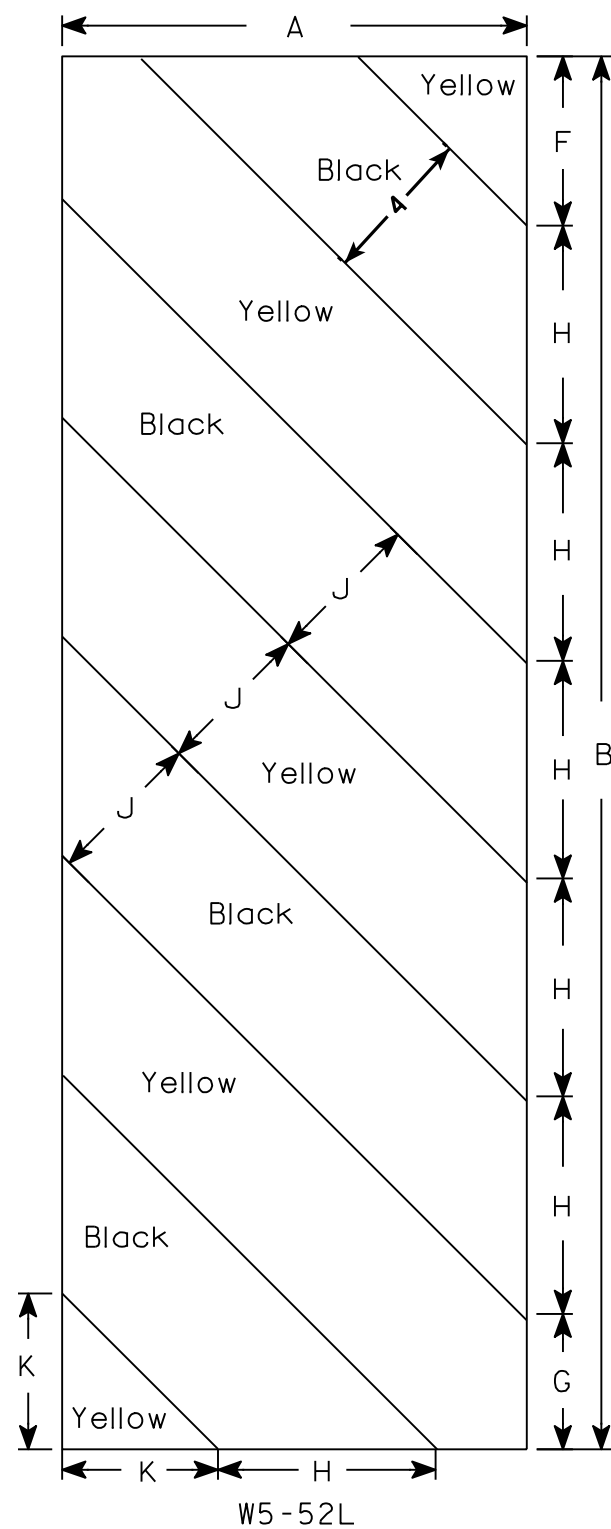
- WOOD POSTS (4" x 4" or 4" x 6")
LAG SCREWS - 3/8" X 3"
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
 - Background - Yellow
 - Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Alternate colors of stripes as shown.

[illegible]

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R Rauch
for State Traffic Engineer
DATE 5/29/12 PLATE NO. W5-52.9

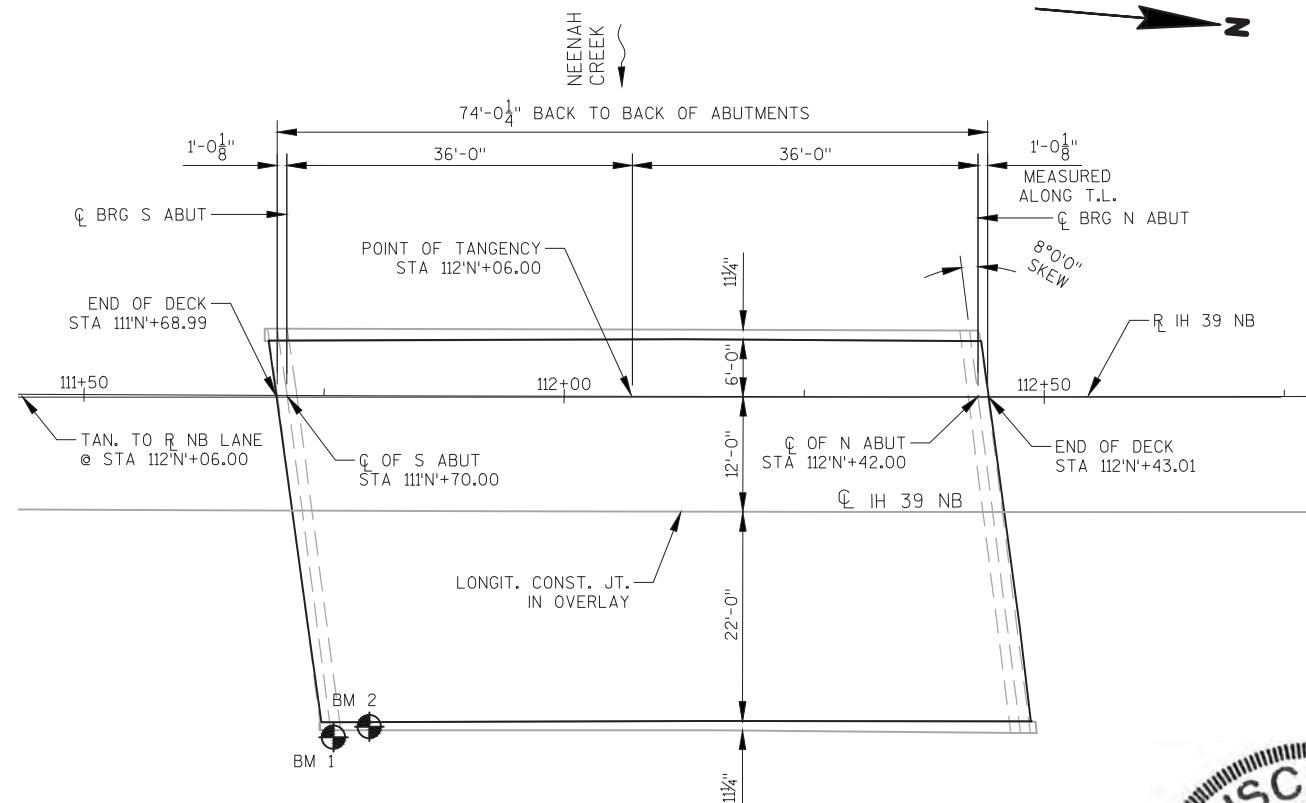
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



PLAN

(CONCRETE OVERLAY ON EXISTING SINGLE SPAN
PRESTRESSED CONCRETE GIRDER BRIDGE)

CURVE DATA IH 39 NB

PI	103+41.85	NB
Δ	5°20'40"	
D	0° 16'	
T	1002.79'	
L	2004.14'	
R	21,485.92'	
SE	R.L. REVERSE	CROWN (1.5%)
PC	93+39.06	NB
PT	113+43.19	NB

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED

PROFILE GRADE LINE SHALL BE DETERMINED BASED ON A MINIMUM OVERLAY THICKNESS OF $1\frac{1}{2}$ " PLACED ABOVE THE DECK SURFACE AFTER CLEANING, EXPECTED AVERAGE OVERLAY THICKNESS IS $1\frac{1}{2}$ ". IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN $\frac{1}{2}$ ", CONTACT THE STRUCTURES DESIGN SECTION.

TOP OF EXISTING DECK ELEVATIONS SHALL BE DETERMINED FROM A FROM A
FIELD SURVEY AT LOCATIONS DEEMED NECESSARY FOR ESTABLISHING OVERLAY
THICKNESS FOR ACCURATE RATINGS AND POINT OF MINIMUM THICKNESS.

DIMENSIONS AND STATIONING SHOWN ARE BASED ON THE EXISTING ORIGINAL
STRUCTURE PLANS.

EXCAVATION NECESSARY TO COMPLETE THE OVERLAY SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".

- EXISTING SUPERELEVATION RATE IS 1.5%. MAINTAIN THE EXISTING SUPERELEVATION RATE WITH THE CONCRETE OVERLAY.
- ✕ QUANTITY LISTED IS TENTATIVE. CONTRACTOR SHALL COORDINATE THE FIELD IDENTIFICATION AND DETERMINATION OF ALL DECK REPAIR LOCATIONS WITH THE ENGINEER.
- A MINIMUM OF 1-INCH OF CONCRETE SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "CLEANING DECKS".
- ✕ ✕ CONCRETE SURFACE REPAIR REQ'D ON PARAPETS AND SUBSTRUCTURES AS DESIGNATED BY THE ENGINEER. QUANTITY LISTED IS TENTATIVE. CONTRACTOR SHALL COORDINATE THE FIELD IDENTIFICATION AND DETERMINATION OF ALL SURFACE REPAIR LOCATIONS WITH THE ENGINEER.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE OVERLAY AND THE TOP AND INSIDE FACES OF PARAPETS AT THE DECK AND WINGS.

- ▲ ITEM REQUIRED AT DECK AND PARAPET JOINTS AT BRIDGE ENDS.

DESIGN DATA

ULTIMATE DESIGN STRESSES

CONCRETE MASONRY OVERLAY DECKS: $f'_c = 4,000$ PSI
ALL OTHER: $f'_c = 3,500$ PSI

LIVE LOAD

INVENTORY RATING:	HS-21	TRAFFIC DATA	
OPERATIONAL RATING:	HS-26	AADT (2014)	16,100
WISCONSIN STANDARD PERMIT VEHICLE (Wis-SPV):	240 KIPS	AADT (2034)	19,900

TOTAL ESTIMATED QUANTITIES

	BID ITEM #	BID ITEMS	UNIT	TOTAL
▲	492.2010.S	SEALING CRACKS/JOINTS WITH HOT-APPLIED SEALANT	GAL	1
	502.3200	PROTECTIVE SURFACE TREATMENT	SY	390
✕	509.0301	PREPARATION DECKS TYPE 1	SY	33
✕	509.0302	PREPARATION DECK TYPE 2	SY	17
	509.0500	CLEANING DECKS	SY	329
✕ ✕	509.1500	CONCRETE SURFACE REPAIR	SF	10
✕	509.2000	FULL-DEPTH DECK REPAIR	SY	1
	509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	17

ALL ITEMS ARE CATEGORY 0020

CONTACTS

BUREAU OF STRUCTURES CONTACT
WILLIAM DREHER: 608-266-8489

CONSULTANT CONTACT
SEAN SPROMBERG: 715-845-8000



DIRECTION OF TRAVEL



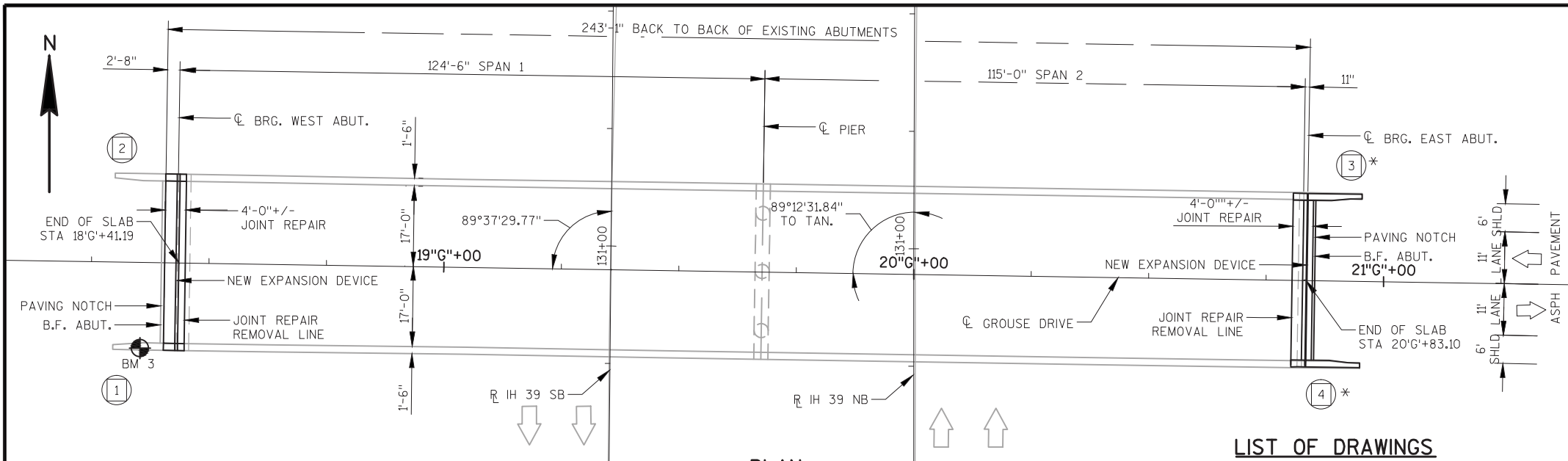
WING WALL NUMBER

LIST OF DRAWINGS

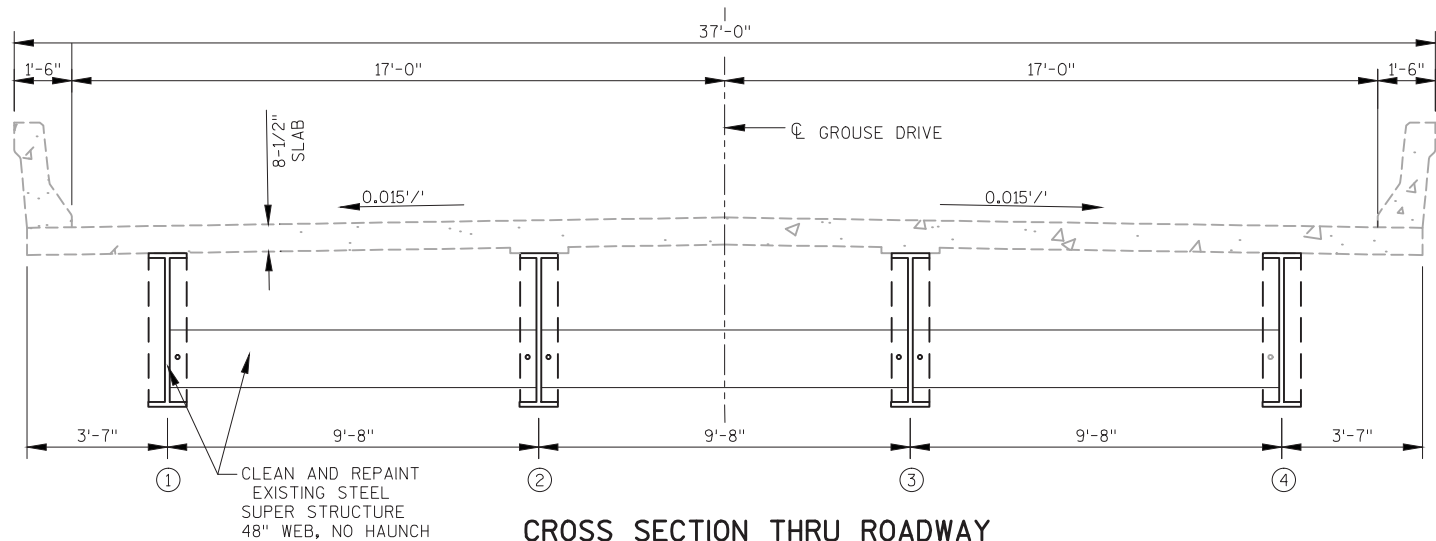
- ## 1. OVERLAY PLAN

NO.		DATE		REVISION		BY	
ORIGINAL PLANS PREPARED BY  330 Fourth Street • PO Box 8000 Wausau, WI • 54402-8000 715.845.8000 • Fax 715.845.8008 becherhoppe.com							
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION							
ACCEPTED		 KAR CHIEF STRUCTURES DESIGN ENGINEER				<div style="border: 2px solid red; padding: 5px; color: red; font-weight: bold;">08/13/13</div>	
		DATE					
STRUCTURE B-39-15							
IH 39 NB OVER NEENAH CREEK							
COUNTY		MARQUETTE		TOWN/CITY/VILLAGE		MOUNDVILLE	
DESIGN SPEC. REHABILITATION N/A						LOAD	
DESIGNED BY		RLA		DESIGN CK'D.		SMS	
DRAWN BY		MTG		PLANS CK'D.		SMS	
OVERLAY PLAN						SHEET 1 OF 1	

NO.	DESCRIPTION	ELEV.
1	WISDOT ALUMINUM MONUMENT IN WING WALL	788.65
2	WISDOT ALUMINUM MONUMENT ON BARRIER WALL	791.34



PLAN



CROSS SECTION THRU ROADWAY
(LOOKING EAST)

TOTAL ESTIMATED QUANTITIES

BID ITEM #	BID ITEMS	UNIT	WEST ABUT	EAST ABUT	PIER	TOTALS
203.0200	REMOVING OLD STRUCTURE STA. 19+68	LS	-	-	-	1
206.1000	EXCAVATION FOR STRUCTURES BRIDGES B-39-16	LS	-	-	-	1
210.0100	BACKFILL STRUCTURE	CY	-	160	-	160
502.0100	CONCRETE MASONRY BRIDGES	CY	6	26	1	33
502.3100	EXPANSION DEVICE B-39-16	LS	-	-	-	1
502.3200	PROTECTIVE SURFACE TREATMENT	SY	19	28	-	47
502.5005	MASONRY ANCHORS TYPE L NO.5 BARS	EACH	35	177	24	236
505.0605	BAR STEEL REINFORCEMENT HS COATED BRIDGES	LB	1432	3256	112	4800
506.5000	BEARING ASSEMBLIES FIXED B-39-16	EACH	-	4	4	8
506.6000	BEARING ASSEMBLIES EXPANSION B-39-16	EACH	4	-	-	4
506.7050.S	REMOVING BEARINGS B-39-16	EACH	4	4	4	12
506.7060.S	BRIDGE JACKING B-39-16	LS	-	-	-	1
509.1000	JOINT REPAIR	SY	17	17	-	34
509.1500	CONCRETE SURFACE REPAIRS	SF	-	-	-	10
516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	6	6	-	12
517.1800.S	STRUCTURE REPAINTING RECYCLED ABRASIVE B-39-16	LS	-	-	-	1
517.4500.S	NEGATIVE PRESSURE CONTAINMENT AND COLLECTION OF WASTE MATERIALS STRUCTURE B-39-16	LS	-	-	-	1
517.6001.S	PORTABLE DECONTAMINATION FACILITY	EACH	-	-	-	1
604.9015.S	RESEAL CRUSHED AGGREGATE SLOPE PAVING	SY	220	180	-	400
614.0150	ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD	EACH	-	2	-	2

ALL ITEMS ARE CATEGORY 0030

DESIGN DATA

ULTIMATE DESIGN STRESSES
CONCRETE MASONRY DECK: f'c = 4,000 PSI ALL OTHER: f'c = 3,500 PSI
HIGH STRENGTH BAR STEEL REINFORCEMENT (GRADE 60) fy = 60,000 PSI

LIVE LOAD
INVENTORY RATING: HS-23
OPERATIONAL RATING: HS-38
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV): 190 KIPS

TRAFFIC DATA
AADT (2014) 16,100
AADT (2034) 19,900

IH 39 GROUSE DRIVE
<100
<100

GENERAL NOTES

IMPROVEMENTS INCLUDE BRIDGE JACKING THE EAST END OF THE BRIDGE, REPAINTING EXISTING STEEL, REPLACING JOINTS, AND REBUILDING THE EAST ABUTMENT BACKWALL.

DRAWINGS SHALL NOT BE SCALED

DIMENSIONS AND STATIONING SHOWN ARE BASED ON THE ORIGINAL STRUCTURE PLANS.

EXISTING STRUCTURE WAS ORIGINALLY BUILT IN 1983

CONCRETE SURFACE REPAIRS SHALL BE USED FOR NEEDED REPAIRS ON THE EXISTING ABUTMENT LOCATIONS AND LIMITS OF REPAIR SHALL BE DETERMINED IN THE FIELD BY THE ENGINEER.

THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

ALL EXPOSED STEEL SURFACES UNDERNEATH THE BRIDGE ARE TO BE CLEANED AND PAINTED. THE SURFACES INCLUDE GIRDERS, INTERMEDIATE DIAPHRAGMS, AND BEARING CONNECTIONS. THE COLOR FOR FINISH COATING SHALL BE LIGHT GREY, FEDERAL COLOR NO. 26293.

AT ABUTMENTS, ALL EXCAVATED VOLUME NOT OCCUPIED BY THE STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL.

THE EXISTING GROUND LINE SHALL BE THE UPPER LIMITS OF EXCAVATION FOR STRUCTURES.

ALL CONCRETE REMOVAL SHALL BE DEFINED BY A 1" DEEP SAW CUT.

UTILIZE EXISTING BAR STEEL REINFORCEMENT WHERE SHOWN AND EXTEND 24 BAR DIAMETERS INTO NEW WORK UNLESS SPECIFIED OTHERWISE.

CONTRACTOR TO VERIFY THAT RAISED GIRDERS WILL PROVIDE A MINIMUM VERTICAL CLEARANCE OF 16'-9" OVER IH 39 DRIVING LANES AND SHOULDERS PRIOR TO MODIFYING ABUTMENT AND PIER SEATS. PROPOSED OVERLAY ON IH 39 TO BE INCLUDED IN CLEARANCE REQUIREMENT.

EXPANSION JOINT ASSEMBLY, INCLUDING ANCHOR STUDS AND HARDWARE SHALL BE PAID FOR IN THE LUMP SUM PRICE BID AS "EXPANSION DEVICE B-39-16.

APPLY BRIDGE SEAT PROTECTION, AS PER SECTION 502.3.12 OF THE STANDARD SPECIFICATIONS, TO THE TOP SURFACES OF BOTH ABUTMENTS BELOW EXPANSION DEVICES AND OR JOINTS. POWER WASH AND ADEQUATELY DRY SURFACES BEFORE APPLICATION. WORK TO BE INCIDENTAL TO "JOINT REPAIR".

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE TOP OF NEW DECK CONCRETE AND THE FRONT FACE AND TOP OF NEW PARAPET CONCRETE. COLOR AT PARAPETS SHALL BE BE LIGHT GREY, FEDERAL COLOR NO. 26293.

LIST OF DRAWINGS

1. RAISING AND REPAINTING
2. WEST ABUTMENT
3. EAST ABUTMENT
4. EAST ABUTMENT
5. EXPANSION DEVICE
6. COVER PLATE DETAIL
7. PIER
8. BEARING DETAILS
9. PARAPET DETAILS

DIRECTION OF TRAFFIC

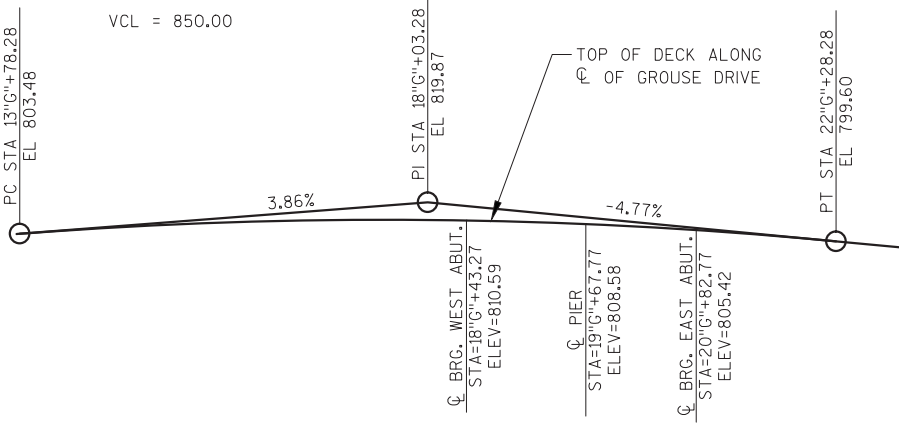
WING WALL NUMBER

* PROVIDE FOR ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD

○ INDICATES GIRDER NUMBER



6/20/13



PROFILE GRADE LINE

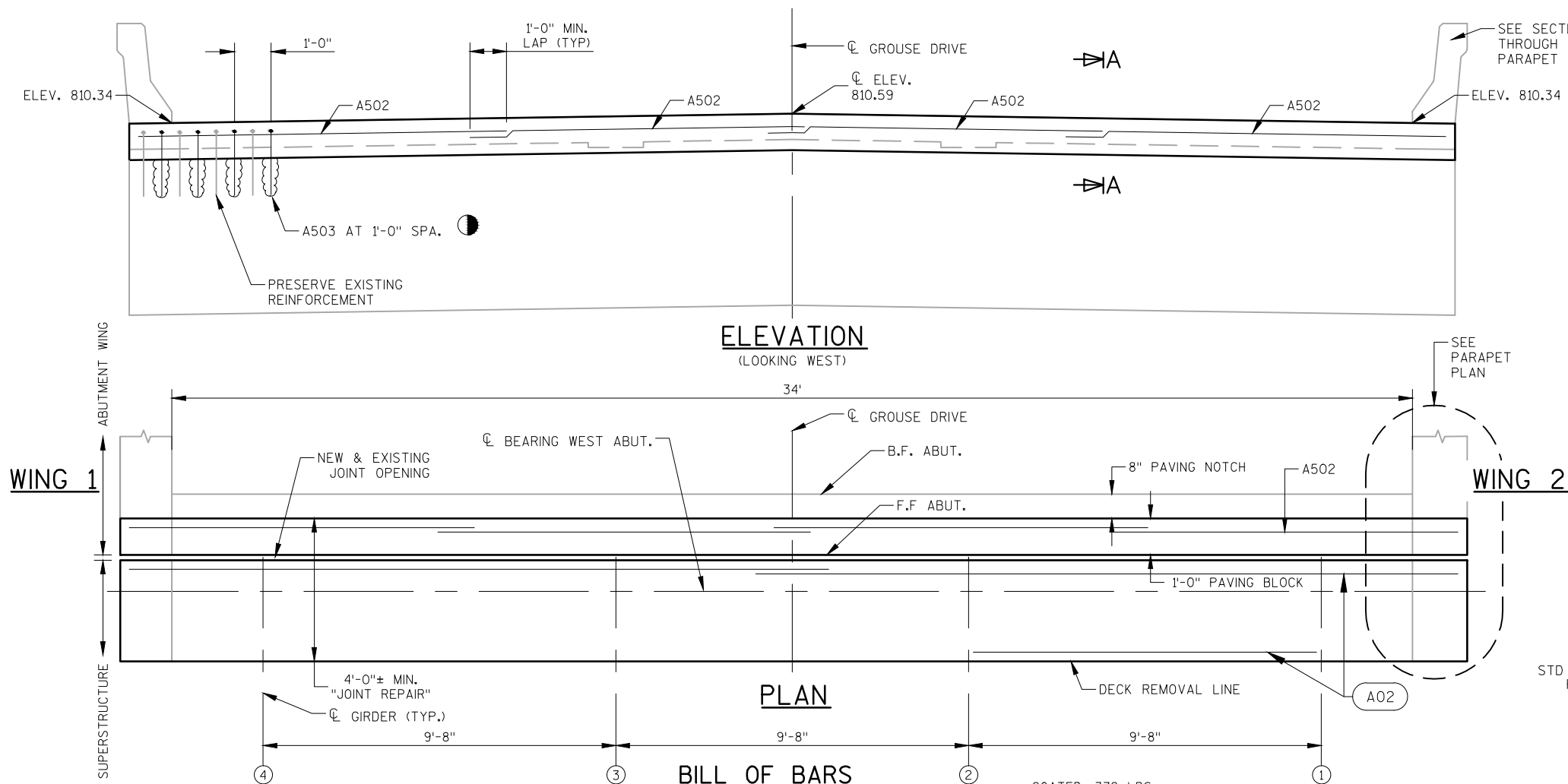
STATE PROJECT NUMBER

1166-06-63

EXISTING BENCH MARK INFO

NO.	DESCRIPTION	ELEV.
3	WISDOT ALUMINUM MONUMENT ON BARRIER WALL	813.19

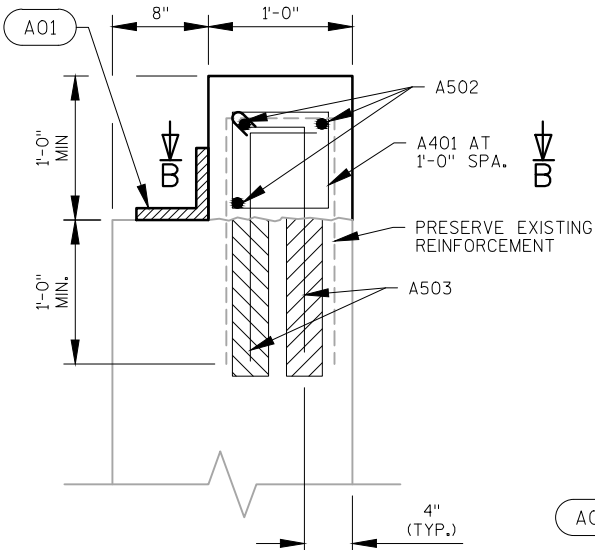
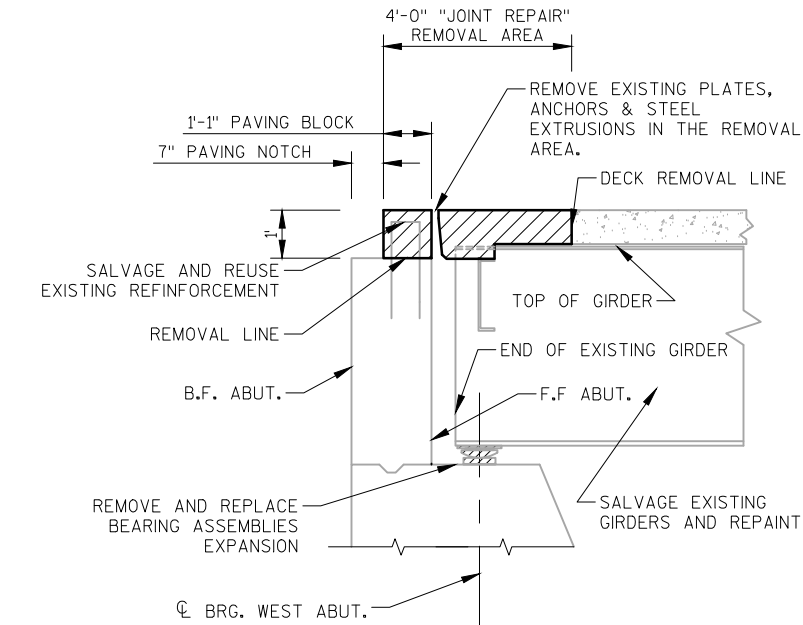
NO.	DATE	REVISION	BY
ORIGINAL PLANS PREPARED BY			
BECHER HOPPE			
330 Fourth Street PO Box 800 Wausau, WI 54402-8000 715.845.8000 • Fax 715.845.8008 becherhoppe.com			
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
ACCEPTED		William C. Dreher, KAR	07/24/13
CHIEF STRUCTURES DESIGN ENGINEER		DATE	
STRUCTURE B-39-16			
GROUSE DRIVE OVER IH 39			
COUNTY	MARQUETTE	TOWN/CITY/VILLAGE	MOUNDVILLE
DESIGN SPEC.	REHABILITATION N/A	LOAD	
DESIGNED BY	RLA	DESIGN CK'D.	SMS
DRAWN BY	MTG	PLANS CK'D.	SMS
RAISING AND REPAINTING			SHEET 1 OF 9



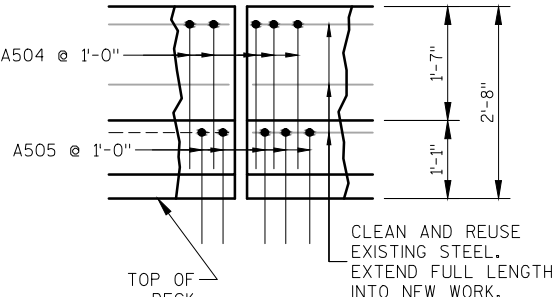
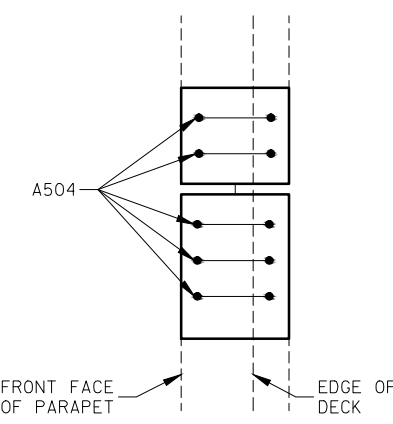
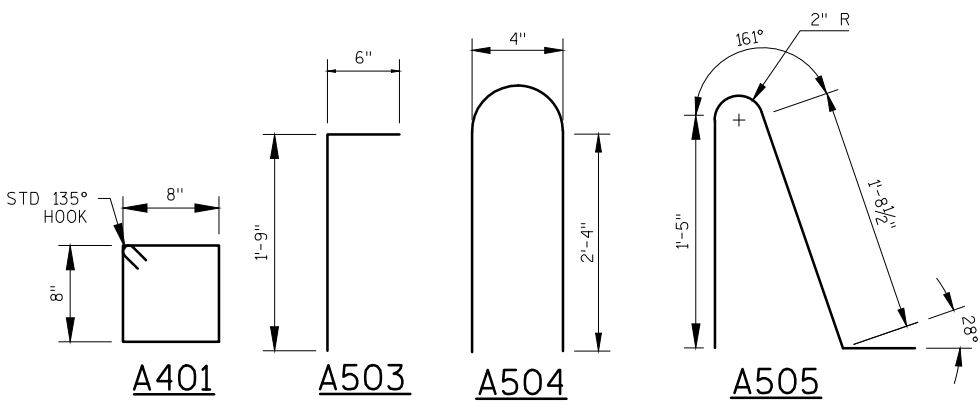
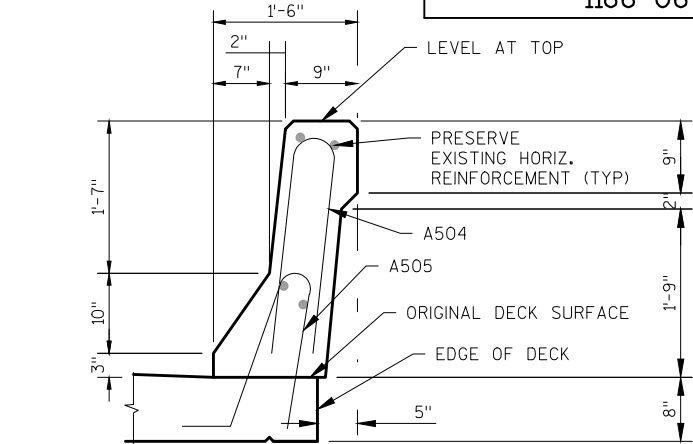
BILL OF BARS

COATED: 372 LBS					
BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES
A401	X	35	3'-2"	X	PAVING BLOCK VERT.
A502	X	12	9'-8"		PAVING BLOCK HORZ.
A503	X	35	2'-3"	X	PAVING BLOCK VERT.
A504	X	10	4'-10"	X	PARAPET
A505	X	10	4'-3"	X	PARAPET

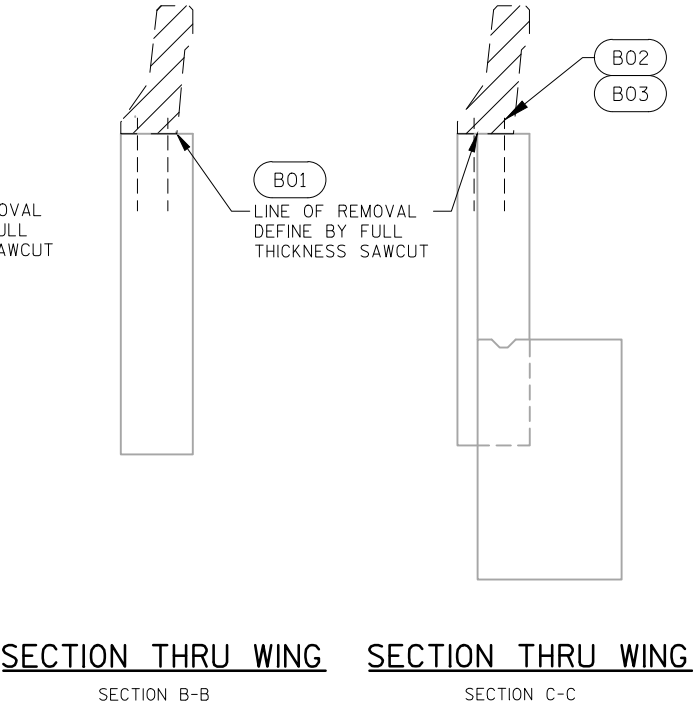
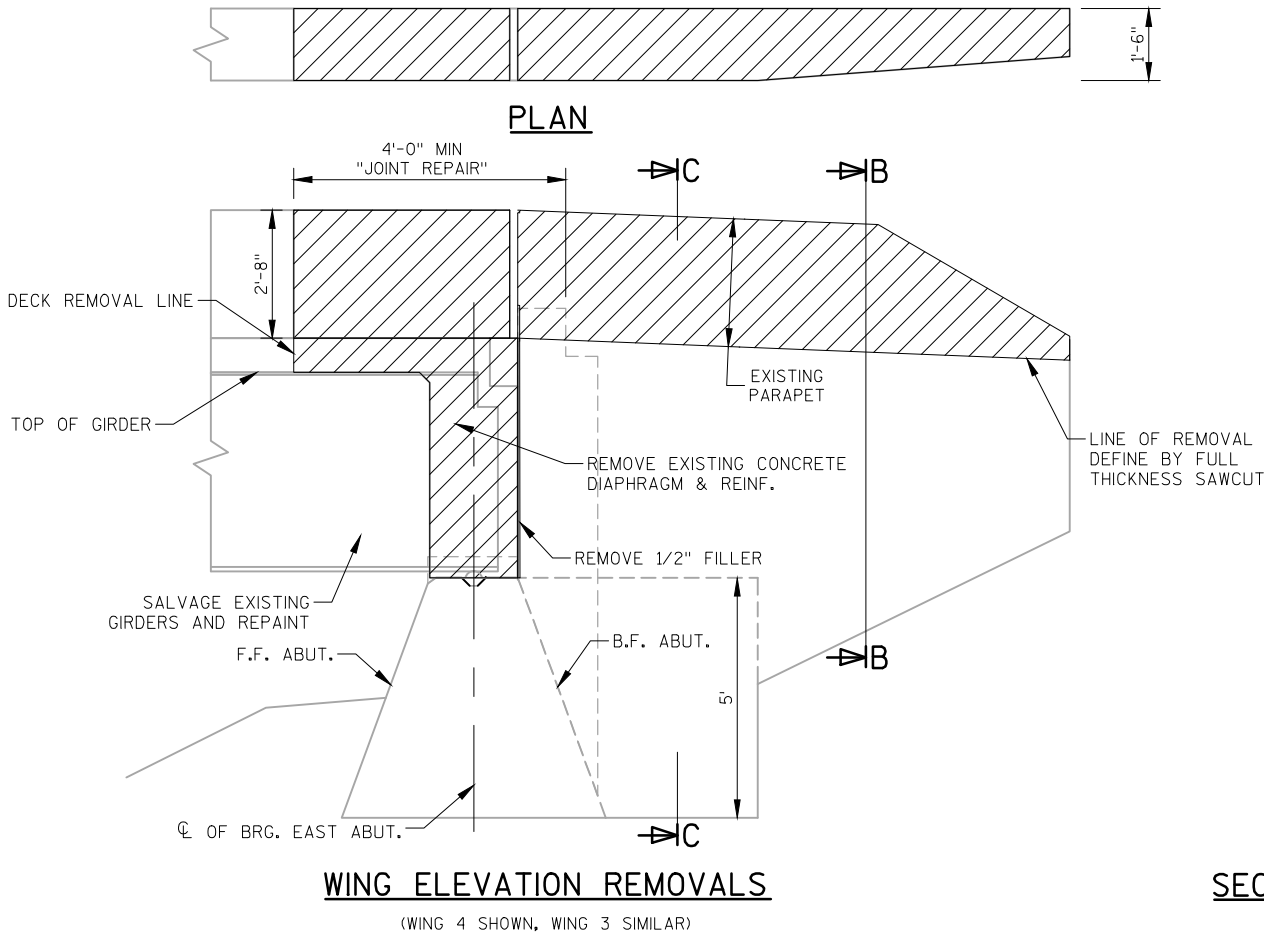
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.



- A01 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING SEAL ALL HORIZ. AND VERT. JOINTS AT BACKFACE.
- A02 FOR SLAB BARS AND DIMENSION SEE EXPANSION DEVICE SHEET.



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WEST ABUTMENT		SHEET 2 OF 9	



BILL OF BARS							COATED: 1474 LBS
BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION	
B501	X	12	2'-0"	X		PEDESTAL ANCHOR VERT.	
B502	X	12	3'-8"	X		PEDESTAL ANCHOR VERT.	
B403	X	12	2'-8"			PEDESTAL ANCHOR HORZ.	
B504	X	35	4'-2"	X		PAVING BLOCK VERT.	
B505	X	12	9'-8"			PAVING BLOCK HORZ.	
B406	X	20	17'-9"			BACKWALL HORZ.	
B407	X	8	15'-10"			BACKWALL HORZ.	
B508	X	35	5'-8"	X		BACKWALL VERT.	
B509	X	35	8'-10"	X		BACKWALL VERT.	
B510	X	105	1'-10"	X		BACKWALL ANCHOR	
B511	X	6	4'-10"	X		PARAPET	
B512	X	6	4'-3"	X		PARAPET	

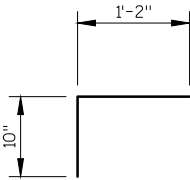
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

MASONRY ANCHORS TYPE L NO. 5 BARS. EMBED 7" MIN. INTO EXISTING CONCRETE. EPOXY ANCHORED, HAVING A MIN. PULLOUT CAPACITY OF 19 KIPS.

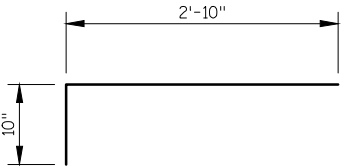
B01 ROUGHEN SURFACE OF CONCRETE 1/4" DEEP MIN. ALL AREAS OF NEW TO EXISTING CONCRETE CONTACT.

B02 SALVAGE EXISTING REINFORCEMENT & EXTEND FULL LENGTH INTO NEW WORK.

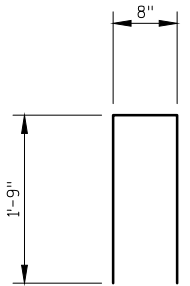
B03 IF EXISTING BARS ARE SEVERELY CORRODED OR DAMAGED DURING CONCRETE REMOVAL, REPLACE WITH EPOXY ANCHORED NO.5 L-SHAPED BARS WITH A 10" HORIZONTAL LEG, EMBED 7" WORK TO BE PAID UNDER ITEMS "REMOVAL OLD STRUCTURE B-39-16"



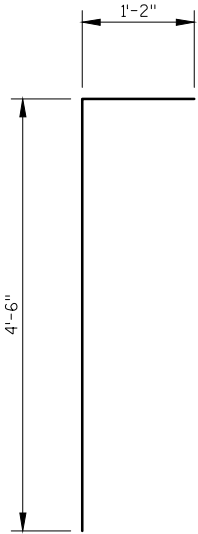
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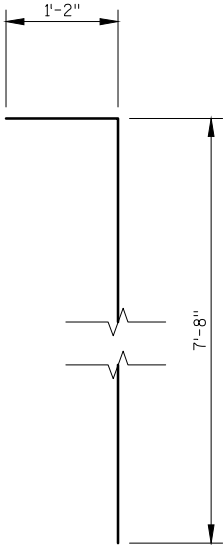
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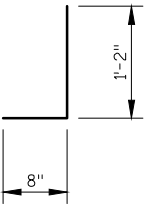
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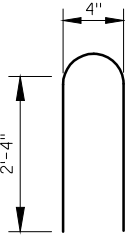
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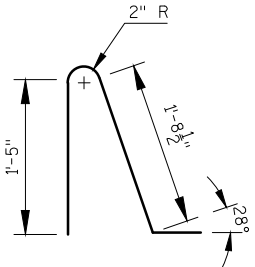
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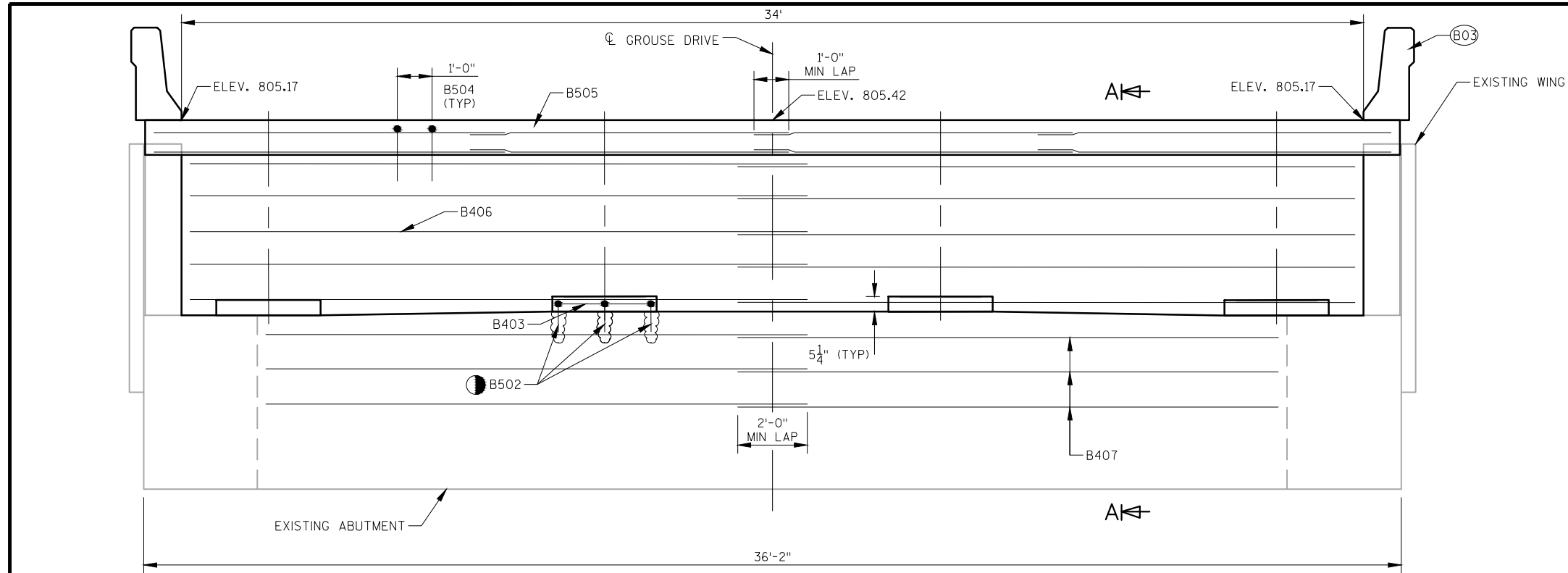


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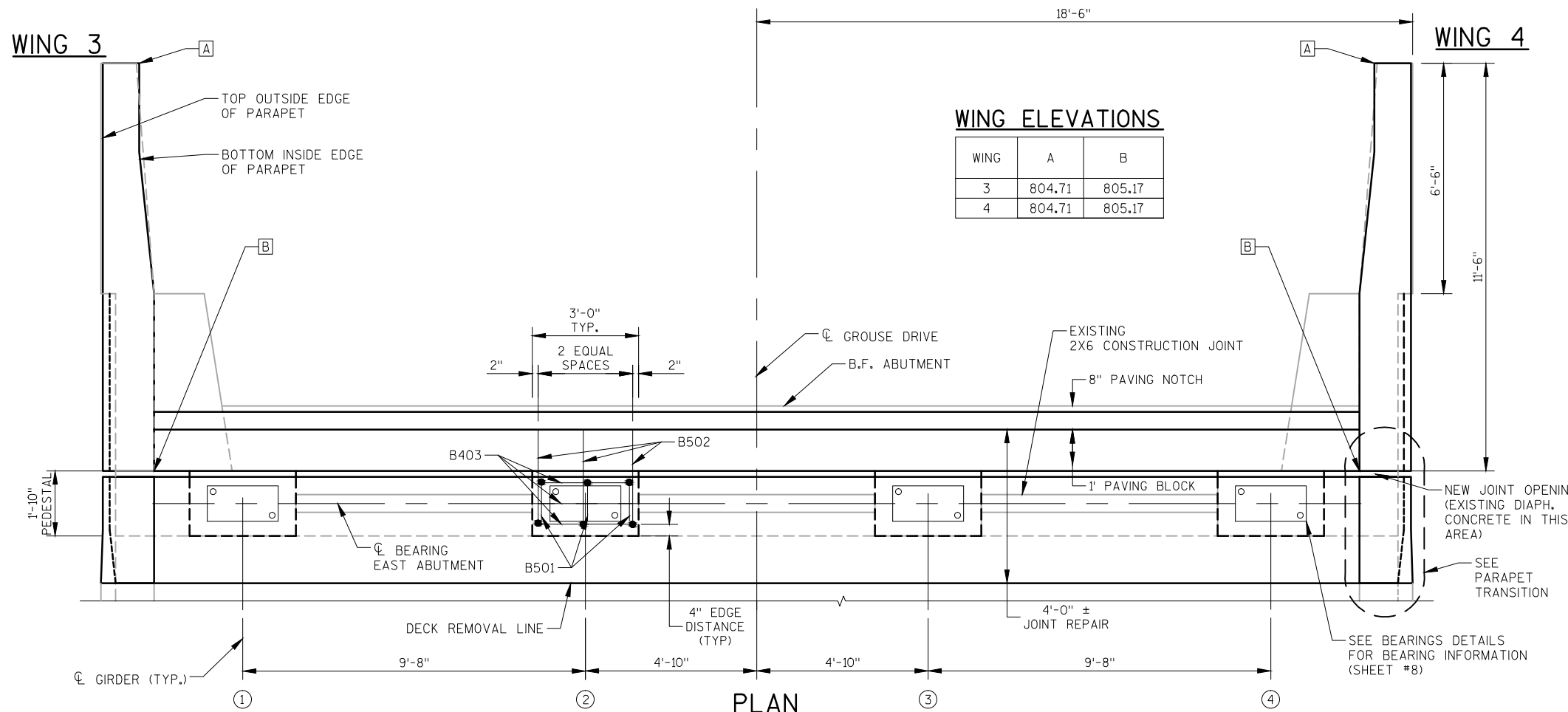


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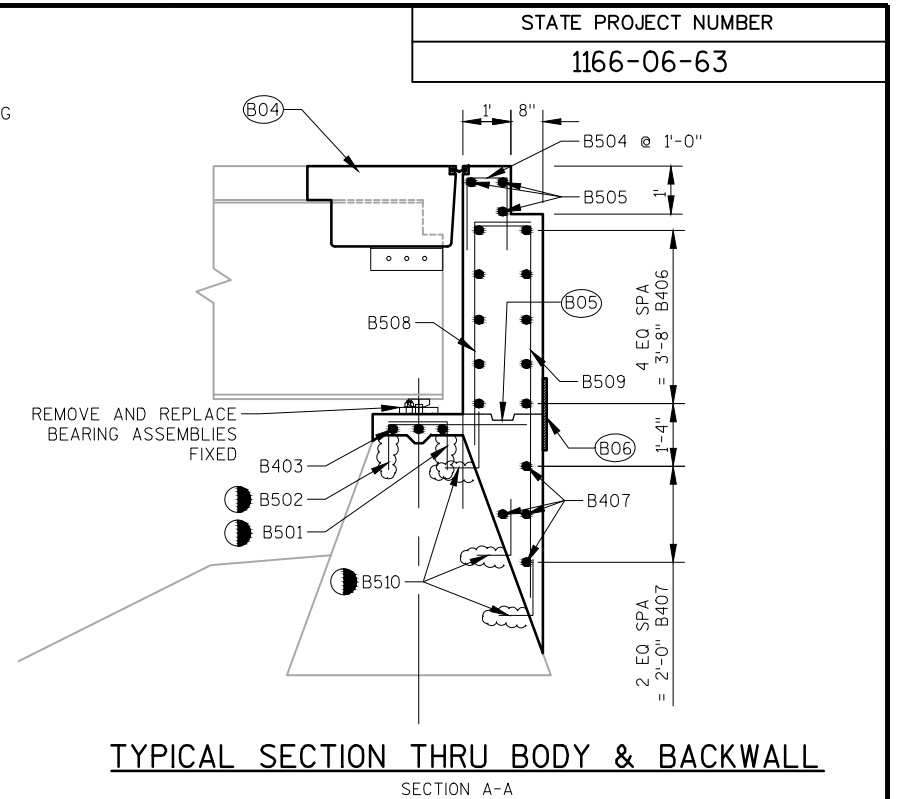
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
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DRAWN BY		MTG	PLANS CK'D. SMS
EAST ABUTMENT		SHEET 3 OF 9	



ELEVATION
LOOKING EAST AT BACKWALL REINF.

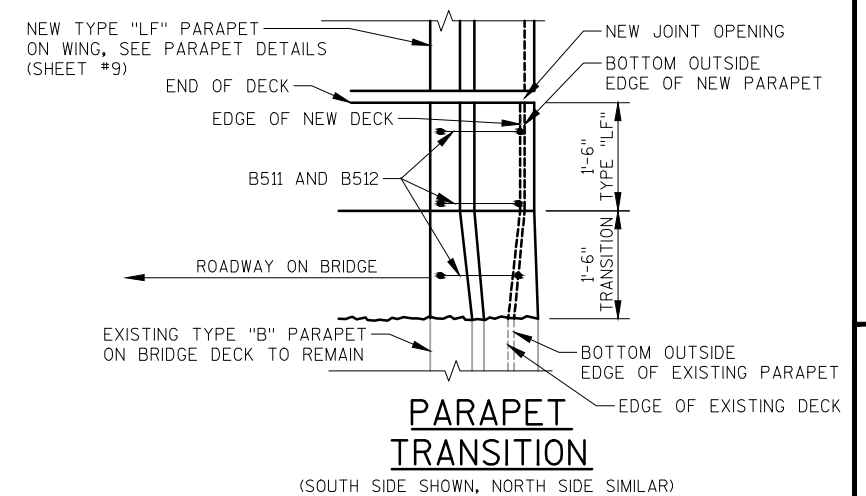


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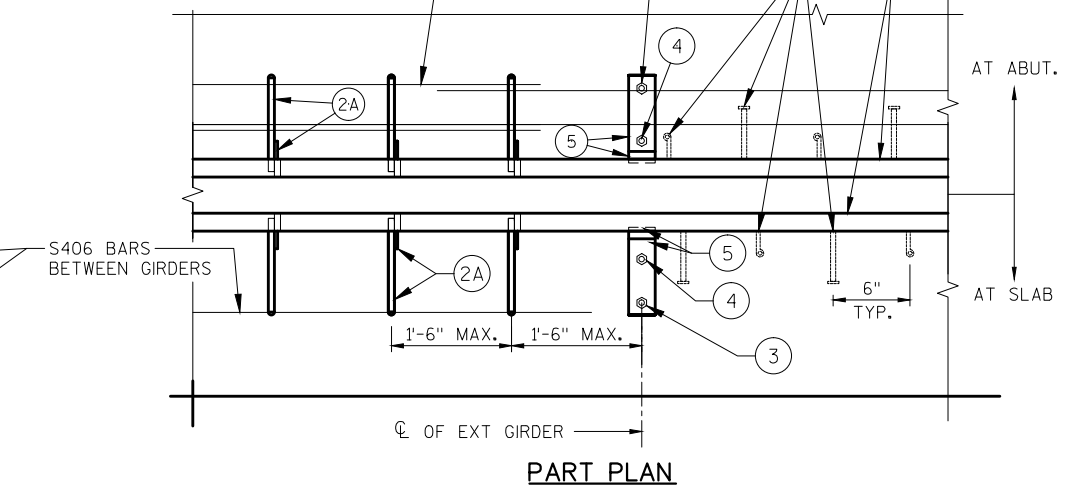
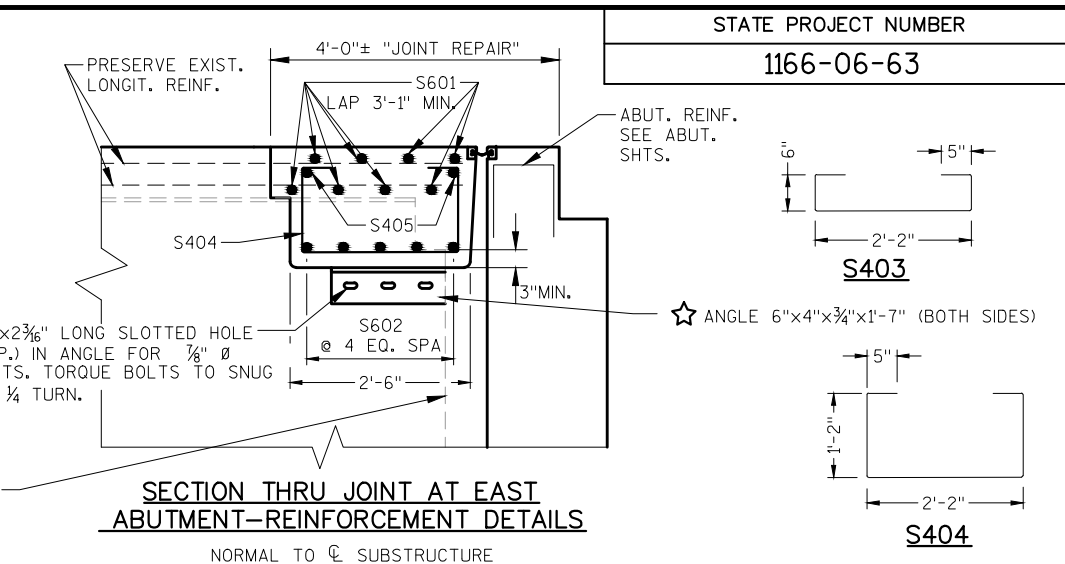


TYPICAL SECTION THRU BODY & BACKWALL
SECTION A-A

- (B03) FOR PARAPET BARS & DIMENSIONS SEE PARAPET DETAILS.
- (B04) FOR SLAB BARS & DIMENSIONS SEE EXPANSION DEVICE SHEET.
- (B05) KEYED CONSTRUCTION JOINT FORMED APPROXIMATELY 1.5" DEEP BY 5" WIDE.
- (B06) 18" (RMW) RUBBERIZED MEMBRANE WATERPROOFING. SEAL ALL HORIZ. AND VERT. JOINTS AT BACKFACE.



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- # LEGEND
- 1 NEOPRENE STRIP SEAL (4 INCH) & STEEL EXTRUSIONS
 - ▲ SET JOINT OPENING AT $1\frac{3}{4}$ "
 - 2 STUDS $\frac{5}{8}$ " \varnothing X $6\frac{3}{8}$ " LONG AT 6" ALTERNATE CENTERS. WELD TO EXTRUSIONS & BEND AS SHOWN AFTER WELDING.
 - 2A 3"X $\frac{1}{2}$ " ANCHOR PLATE WITH $\frac{5}{8}$ " \varnothing ROD (OR ALTERNATE STRIP SEAL ANCHOR. WELD ROD TO ANCHOR PLATE. WELD ANCHOR PL. TO #1 AT 1'-6" CENTERS BETWEEN GIRDERS.
 - 3 $\frac{3}{4}$ " \varnothing THREADED ROD WITH 2 NUTS AND WASHERS. WELD THREADED ROD TO TOP FLANGE OR ATTACH BY BOLTING THRU FLANGE. ON ABUTMENT SIDE GROUT THREADED ROD INTO FIELD DRILLED HOLES IN ABUTMENT BACKWALL AS SHOWN.
 - 4 $\frac{3}{4}$ " \varnothing THREADED WITH NUT. TACK WELD NUT TO NO. 5.
 - 5 FABRICATE SUPPORT FROM 3" X $\frac{1}{2}$ " BAR AS SHOWN OR EQUIVALENT. ONE PER GIRDER PER SIDE. COVER WELDED AREAS WITH EPOXY-COATED MATERIAL. WELD TO NO. 1. PROVIDE $\frac{1}{2}$ " \varnothing HOLE FOR NO. 3 & 1" \varnothing HOLE FOR NO. 4.
 - 6 GALVANIZED PLATE $\frac{3}{8}$ " X LIMITS SHOWN WITH HOLES FOR NO. 7 BEND AS SHOWN.
 - 7 $\frac{3}{4}$ " \varnothing X $1\frac{1}{2}$ " STAINLESS STEEL SOCKET FLAT HEAD SCREWS WITH ANITI-SIEZE LUBRICANT. RECESS $\frac{1}{16}$ " BELOW PLATE SURFACE.
 - 8 $\frac{3}{4}$ " \varnothing X 4" GALVANIZED HEX BOLT. BEND 45°
 - 9 $\frac{3}{4}$ " \varnothing X $2\frac{1}{4}$ " GALVANIZED THREADED COUPLING.
 - 10 1" X 5" SLOTTED CSK. HOLE FOR NO. 7. SLOT PARALLEL TO DIRECTION OF MOVEMENT.

SECTION THRU JOINT
ROADWAY TRAFFIC AREA BETWEEN EXISTING EXTERIOR GIRDERS.

ONE FIELD SPLICE PERMITTED IN STEEL EXTRUSIONS. IF USED, DETAILS SHALL BE SUBMITTED. NO SPlicing PERMITTED IN NEOPRENE STRIP SEAL. AFTER FABRICATION, BUT BEFORE SHIPMENT. STRAIGHTEN STEEL EXTRUSIONS SUCH THAT THEY SHALL BE FREE FROM WARP, TWIST & SWEEP.

FABRICATOR SHALL PROVIDE MEANS OF KEEPING GALVANIZED EXTRUSION CLEAN & SMOOTH DURING SHIPMENT AND PRIOR TO APPLYING LUBRICANT ADHESIVE FOR NEOPRENE GLAND INSTALLATION.

SANDBLAST PLATES & EXTRUSIONS AFTER FABRICATION IN ACCORDANCE WITH SSPC SP. #6 "COMMERCIAL BLAST CLEANING". AFTER BLAST CLEANING THE PLATES & EXTRUSIONS SHALL BE HOT DIPPED GALVANIZED.

STRIP SEAL EXPANSION JOINT ASSEMBLY, INCLUDING ANCHOR STUDS & HARDWARE WILL BE PAID FOR AT THE LUMP SUM PRICE FOR "EXPANSION DEVICE" (B-39-16).

ANCHOR SYSTEM NO. 8 & NO. 9 SHALL CONFORM TO ASTM A307 AND SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C & D.

BLOCK OUT CONCRETE 2" EACH SIDE OF JOINT OPENING.

JOINT OPENING DIMENSIONS ALONG SKEW PLUS ½".

DIAPHRAGM SUPPORT ANGLES SHALL BE ASTM A 709 GRADE 36. ALL BOLTS, NUTS AND WASHERS SHALL BE ASTM A325 TYPE L.

ALL SUPPORT ANGLES SHALL BE HOT-DIPPED GALVANIZED IN ACCORDANCE WITH ASTM A153 CLASS C. GALVANIZED NUTS SHALL BE TAPPED OVERSIZED IN ACCORDANCE WITH THE REQUIREMENTS OF SUPPLEMENTARY REQUIREMENT S1 OF ASTM A 563, LUBRICANT AND TEST FOR COATED NUTS.

ALL DIAPHRAGM SUPPORT HARDWARE AND HOLES PLACED INTO EXISTING GIRDER SHALL BE INCIDENTAL TO "CONCRETE MASONRY BRIDGES".

COATED: 2120 LBS						
BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES	LOCATION
S601	X	32	22'-0"			SLAB TOP & BOTTOM TRANS.
S602	X	48	9'-6"			SLAB BOT. TRANS.
S403	X	36	4'-0"			SLAB LONGIT.
S404	X	36	5'-4"			SLAB LONGIT.
S405	X	12	9'-6"			SLAB BOTTOM TRANS.
S406	X	12	9'-6"			TRANS. AT JOINT ASSEMBLY

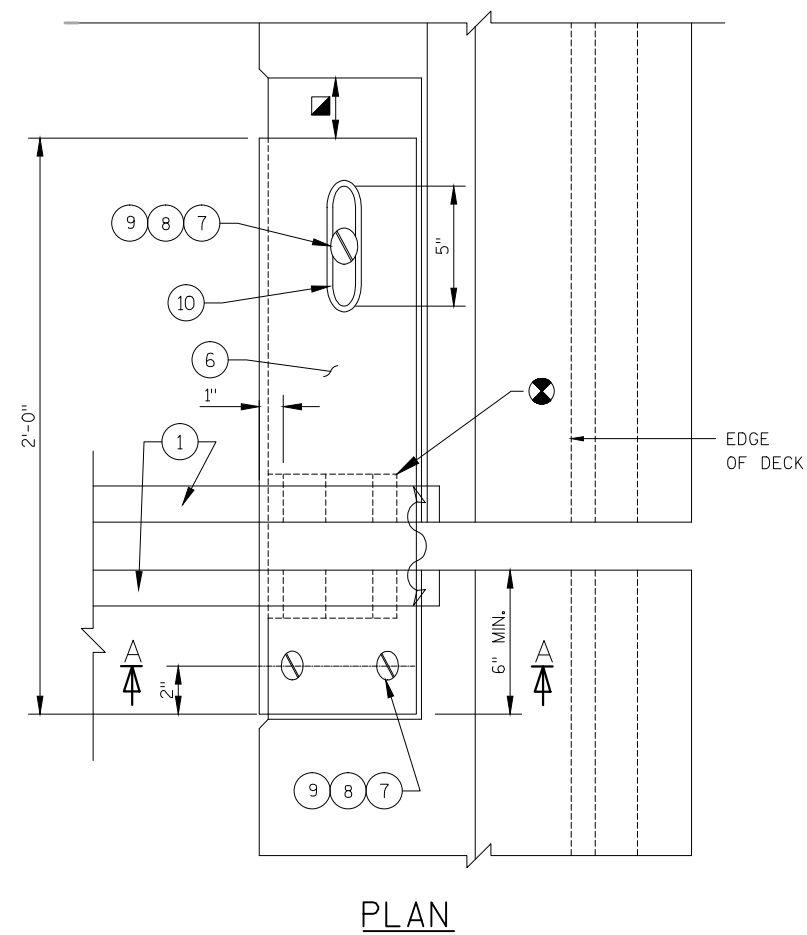
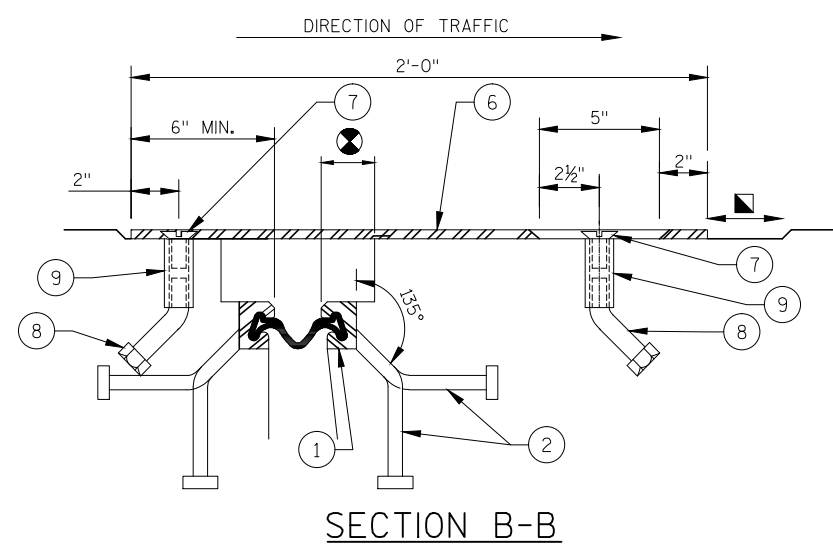
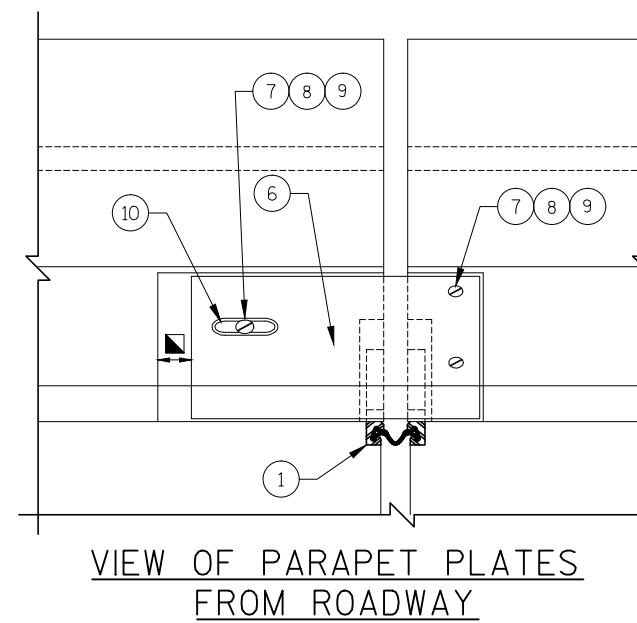
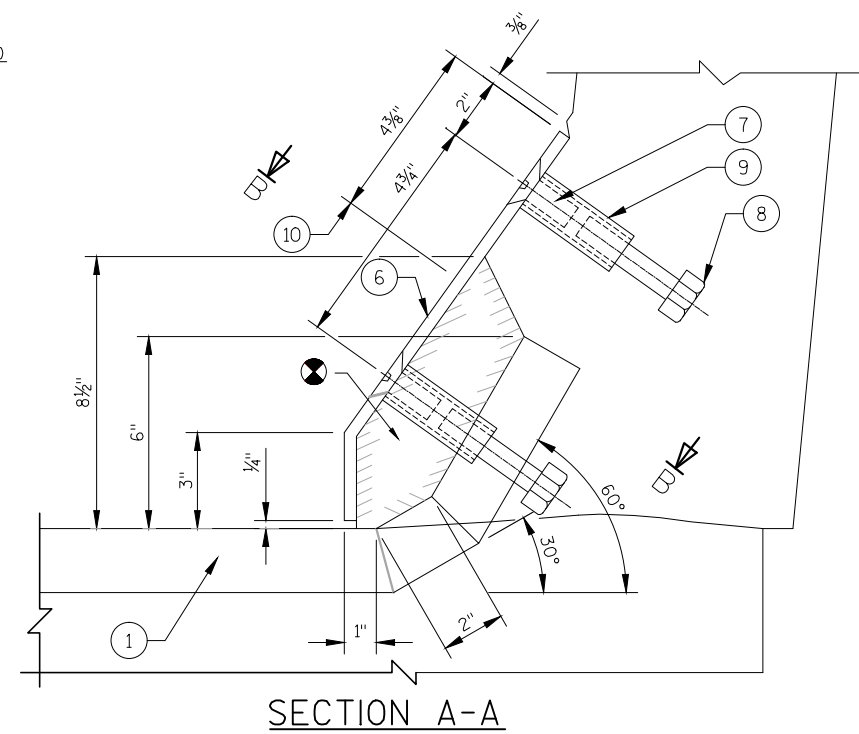
NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK
SIGNIFIES THE BAR SIZE. SEE ABUTMENT AND PARAPET SHEETS
FOR ADDITIONAL REINFORCEMENT DETAILS.

*PLACE PARALLEL TO GIRDERS

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EXPANSION DEVICE			SHEET 5 OF 9		

NOTES AND LEGEND

SEE SHEET #5



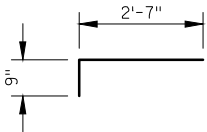
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-39-16			
DRAWN BY		KB	PLANS CK'D.
COVER PLATE DETAIL		SHEET 6 OF 9	
		SMS	

BILL OF BARS

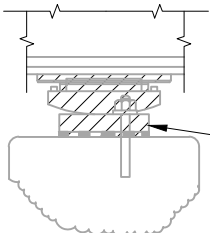
COATED: 112 LBS					
BAR MARK	COAT	NO. REQ'D	LENGTH	BENT	BAR SERIES
P501	X	24	3'-4"	X	
P402	X	16	2'-8"		

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

MASONRY ANCHORS TYPE L NO. 5 BARS, EMBED 7" MIN. INTO EXISTING CONCRETE. EPOXY ANCHORED, HAVING A MIN. PULLOUT CAPACITY OF 19 KIPS.



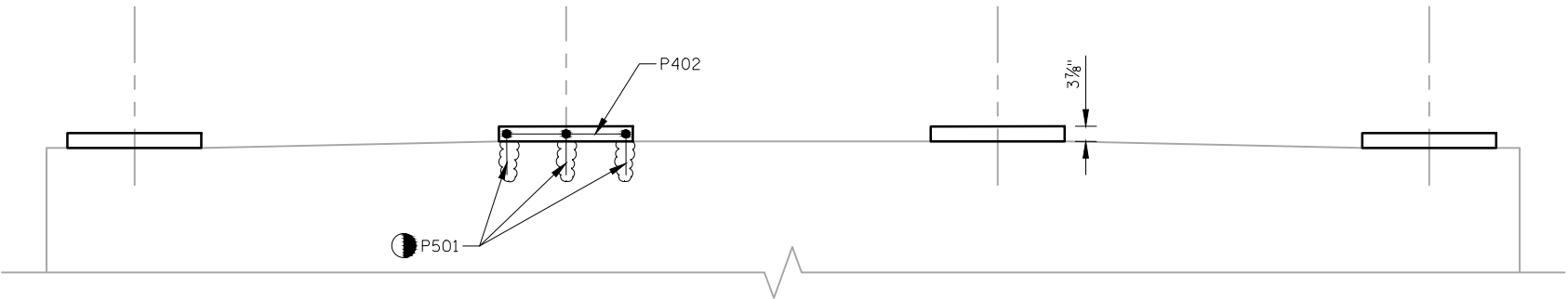
P501



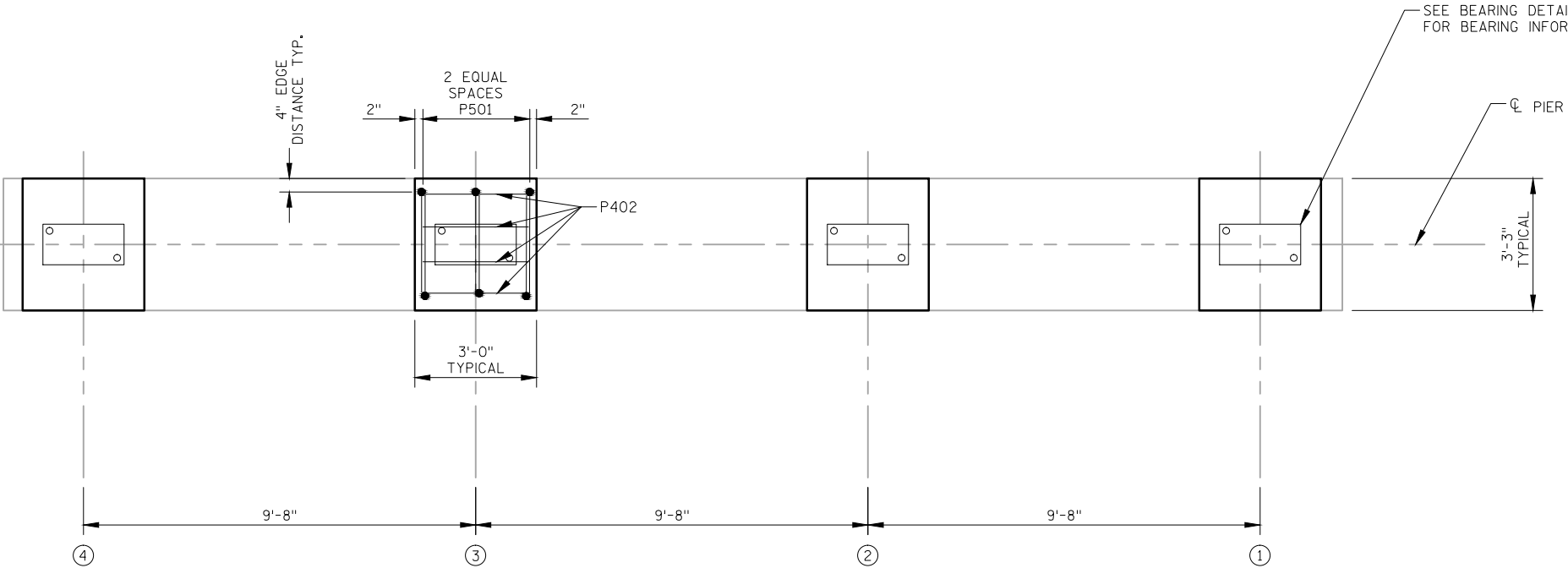
REMOVE AND REPLACE BEARING ASSEMBLIES FIXED

SECTION THRU CAP PIER

FOR BEARING DETAILS SEE SHEET #8



ELEVATION
LOOKING WEST



PLAN

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		DRAWN BY	OMC
		PLANS CK'D.	SMS
PIER		SHEET 7 OF 9	

GENERAL BEARING NOTES

ALL MATERIALS ARE SYMMETRICAL ABOUT C/L OF GIRDER AND C/L OF BEARING.

ALL STRUCTURAL STEEL BEARINGS PLATES SHALL BE FLAT ROLLED STEEL PLATES WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL.

ALL PLATES CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

ALL FINISHED SURFACES SHALL BE MACHINE FINISHED BY AN AUTOMATIC PROCESS.

ANCHOR BOLTS SHALL BE THREADED 3". PROVIDE ONE STANDARD WROUGHT WASHER AND ONE HEX NUT PER BOLT. PROJECT ANCHOR BOLTS "D" PLATE THICKNESS + 2-1/4" ABOVE TOP OF CONCRETE.

STEEL PINTLES SHALL CONFORM TO ASTM A449 OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

CHAMFER TOP OF PINTLES 1/8". DRILL HOLES FOR PINTLES IN ALL MASONRY PLATES FOR DRIVING FIT.

PROVIDE 1/8" THICK BEARING PAD SAME SIZE AS MASONRY PLATE "D" FOR EACH BEARING.

CHAMFER ANCHOR BOLTS PRIOR TO THREADING.

ALL ANCHOR BLOTS, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 36, OR MATERIAL OF EQUIVALENT YIELD STRENGTH AND ELONGATION.

ANCHOR BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AS REQUIRED BY ASTM DESIGNATION A153, CLASS "C".

ALL MATERIAL IN BEARINGS, INCLUDING SHIM PLATES, BUT EXCLUDING ANCHOR BOLTS, STAINLESS STEEL SHEET, TEFLON SURFACE, PINTLES, NUTS AND WASHERS SHALL CONFORM TO ASTM A709 GRADE 50W.

PLACE SHIM PLATES BETWEEN BEARING PAD AND MASONRY PLATE "D". PLATES SHALL HAVE 'X' AND 'Z' DIMENSIONS THAT MATCH MASONRY PLATE "D".

ALL MATERIALS IN TYPE "A" BEARINGS, INCLUDING SHIMS AND BEARING PADS, SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "BEARING ASSEMBLIES FIXED B-39-16".

FABRICATOR MAY INCREASE PLATE "D" THICKNESS AS AN ALTERNATE TO SHIMS

ALL FINISHED SURFACES SHALL BE MACHINE FINISHED BY AN AUTOMATIC PROCESS.

† DRILLED HOLES FOR ANCHOR BOLTS IN MASONRY PLATE "D" SHALL HAVE A DIAMETER 3/8" LARGER THAN ANCHOR BOLT.

PLATE "C" SHALL BE SHOP PAINTED WITH A WELDABLE PRIMER.

PLATE "D" SHALL BE GALVANIZED.

* FINISH THESE SURFACES ANSI 250 IF 'Y' DIMENSION IS GREATER THAN 2"

★ BURN OFF EXISTING SOLE PLATE WELDS AND REMOVE, FOR NEW WELD SIZE, REFER TO TABLE, THIS SHEET.

▽ AT EXISTING ANCHOR BOLT LOCATIONS REMOVE ANCHOR BOLT FLUSH WITH CONCRETE AND GRIND SMOOTH.

EXPANSION BEARING NOTES

ROCKER PLATE "C" AND MASONRY PLATE "D" SHALL BE GALVANIZED. TOP PLATE "A" AND STEEL PLATE "B" SHALL BE SHOP PAINTED. USE A WELDABLE PRIMER ON TOP PLATE "A". DO NOT PAINT STAINLESS STEEL OR TEFLON SURFACES.

IN LIEU OF USING SHIM PLATES, FABRICATOR MAY INCREASE THICKNESS OF TOP PLATE "A" OR MASONRY PLATE "D" BY THE SHIM PLATE THICKNESS.

■ PROVIDE A METHOD FOR HANDLING ROCKER PLATE "C" DURING GALVANIZING.

▲ BOND STEEL PLATE "B" AND TEFLON WITH ADHESIVE MATERIAL MEETING FEDERAL SPECIFICATION MMM-A-134, FEP FILM OR EQUAL.

AT INSTALLATION, ENSURE STAINLESS STEEL SLIDING FACE OF THE UPPER ELEMENT AND THE TFE SLIDING FACE OF THE LOWER ELEMENT HAVE THE SURFACE FINISH SPECIFIED AND ARE CLEAN AND FREE OF ALL DUST, MOISTURE OR ANY OTHER FOREIGN MATTER.

ALL MATERIALS IN TYPE "A-T" BEARINGS, INCLUDING SHIM PLATES AND BEARING PADS, SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "BEARING ASSEMBLIES EXPANSION B-39-16".

STATE PROJECT NUMBER

1166-06-63

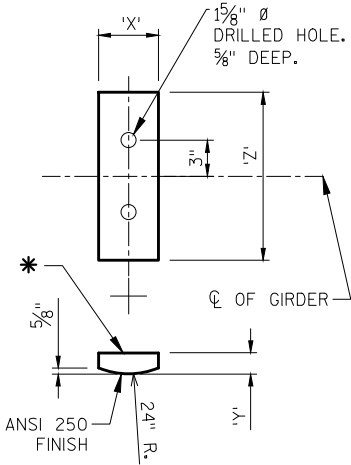
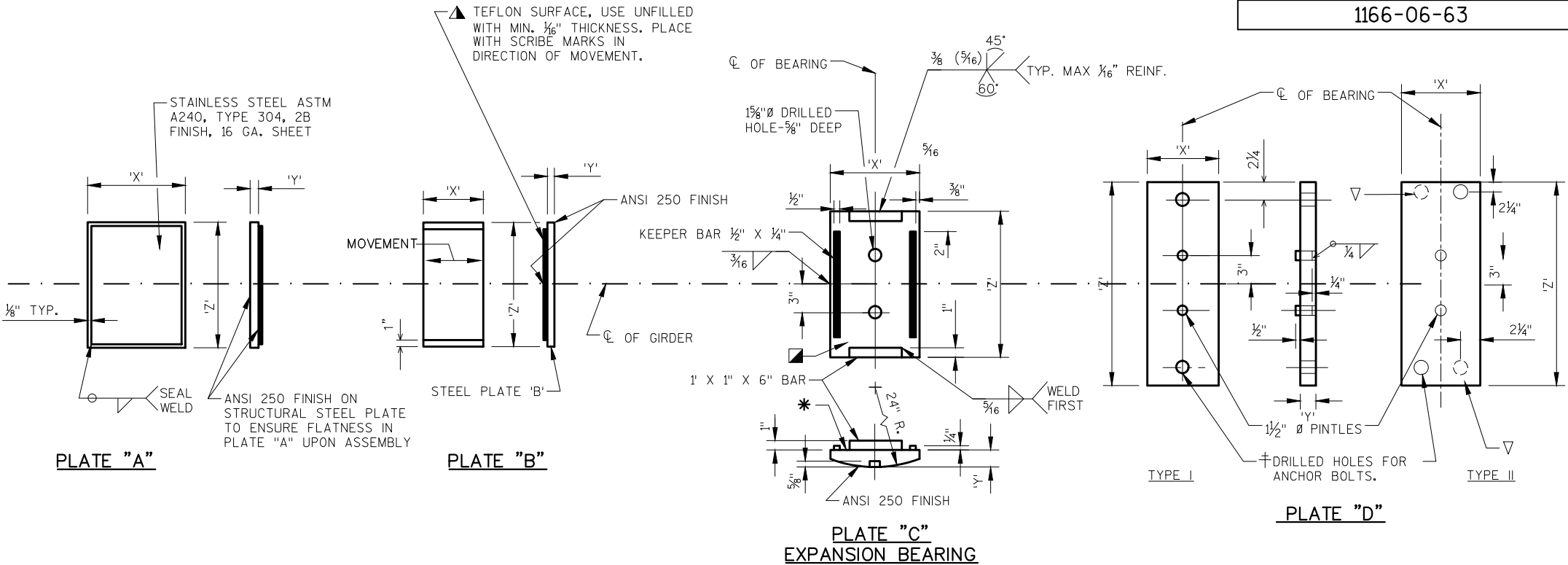
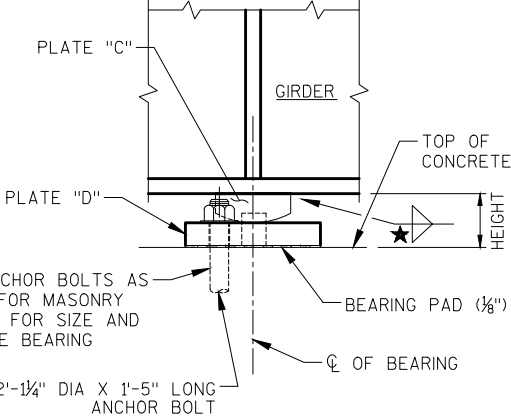
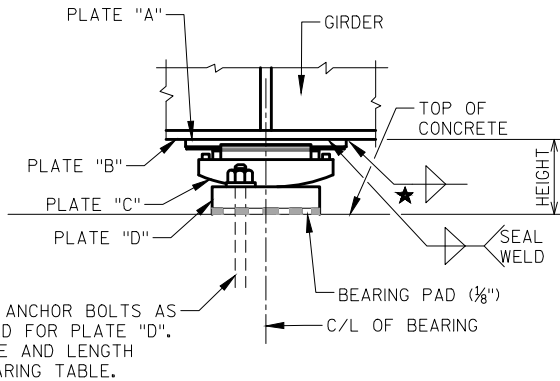


PLATE "C"
FIXED BEARING



FIXED BEARING ASSEMBLY



EXPANSION BEARING
ASSEMBLY

BEARING TABLE

	PLATE "A"			PLATE "B"			PLATE "C"			PLATE "D"			PLATE "D" TYPE	ANCHOR BOLT DIAMETER	ANCHOR BOLT LENGTH	NO. OF BRG'S REQ'D	HEIGHT FEET	LOCATION
	X	Y	Z	X	Y	Z	X	Y	Z	X	Y	Z						
EXPANSION BEARING TYPE "A-T"	11"	5/8"	1'-4"	7"	1/2"	1'-4"	9"	1 15/16"	1'-6 1/4"	8"	1 1/2"	2'-2"	I	1 1/2"	1'-10"	4	0.401*	WEST ABUTMENT
	FIXED BEARING TYPE "A"						5"	1 15/16"	1'-4"	8"	1 3/4"	2'-1"	I	1 1/2"	1'-10"	4	0.318**	EAST ABUTMENT
							5"	2 3/8"	1'-4"	1'-2"	2 7/8"	2'-2"	I	1 1/2"	1'-10"	4	0.448**	PIER

*HEIGHT OF BEARING INCLUDES 1/8" BEARING PAD, 16 GAGE STAINLESS STEEL SHEET AND 1/8" TEFLON SURFACE.

**HEIGHT OF BEARING INCLUDES 1/8" BEARING PAD.

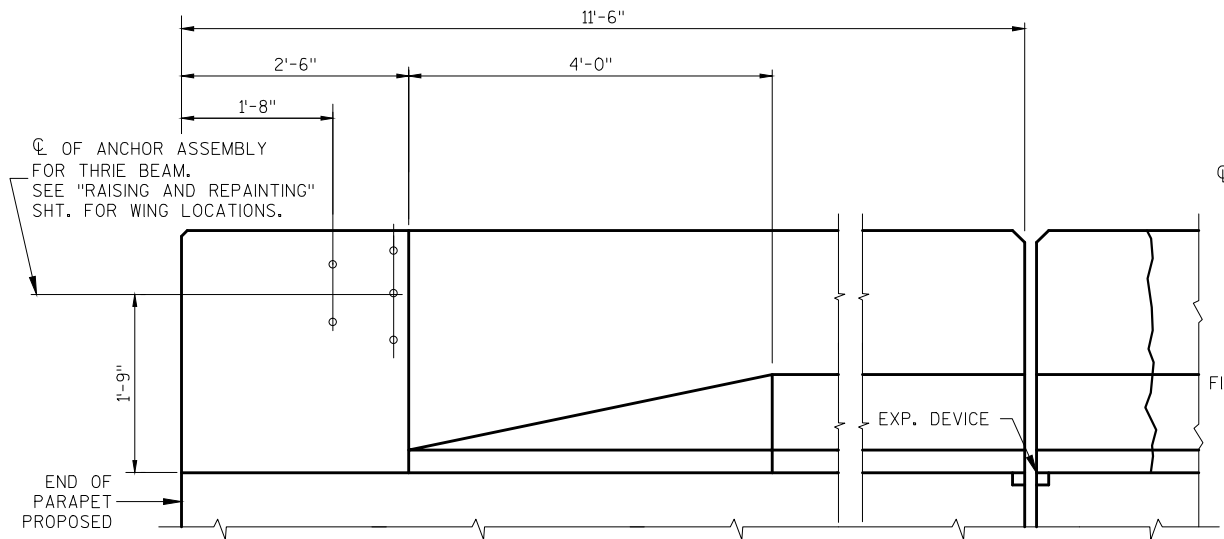
★ TABLE OF FILLET WELD SIZES

MATERIAL THICKNESS OF THICKER PART JOINED.	MIN. SIZE OF FILLET WELD
TO 1/2" INCLUSIVE	3/16"
OVER 1/2" TO 3/4"	1/4"
OVER 3/4" TO 1-1/2"	Δ 5/16"
OVER 1-1/2" TO 2-1/4"	Δ 3/8"
OVER 2-1/4" TO 6"	Δ 1/2"

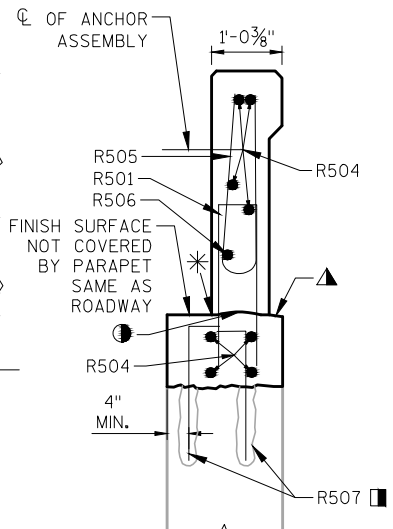
□ EXCEPT THAT THE WELD SIZE SHALL NOT EXCEED THE THICKNESS OF THE THINNER PART JOINED.

Δ MIN. PASS SIZE IS 5/16"

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BEARING DETAILS		SHEET 8 OF 9	

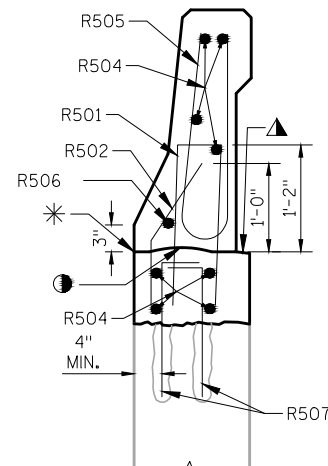


INSIDE ELEVATION



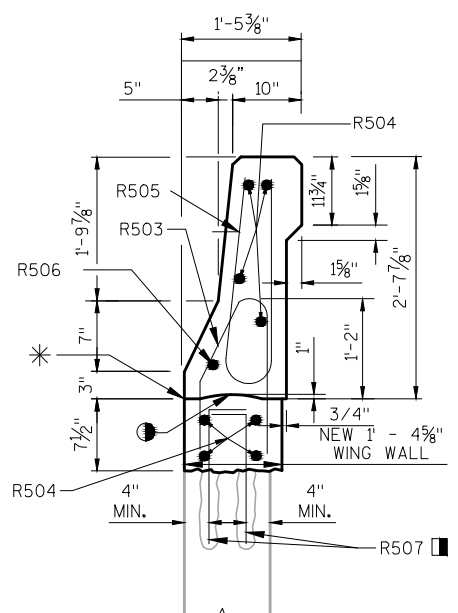
SECTION A

(WING 4 SHOWN, WING 3 SIMILAR)



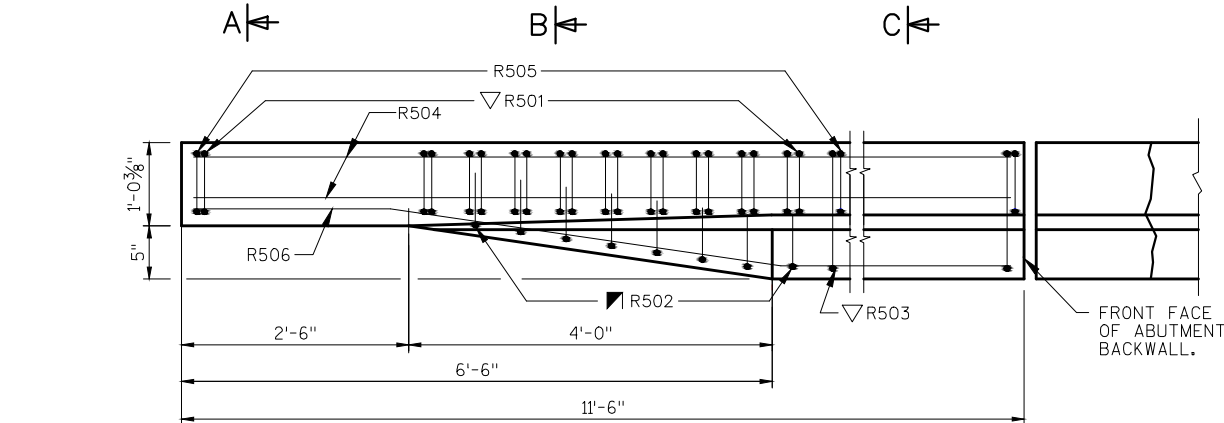
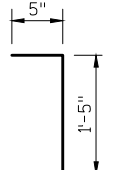
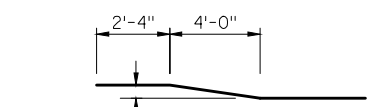
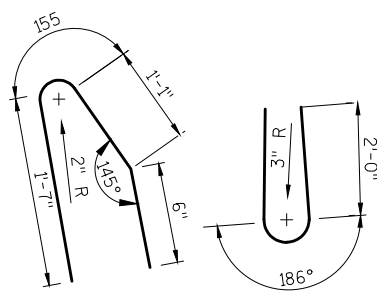
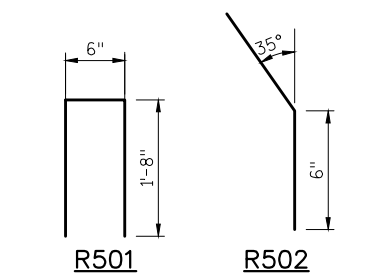
SECTION B

(WING 4 SHOWN, WING 3 SIMILAR)

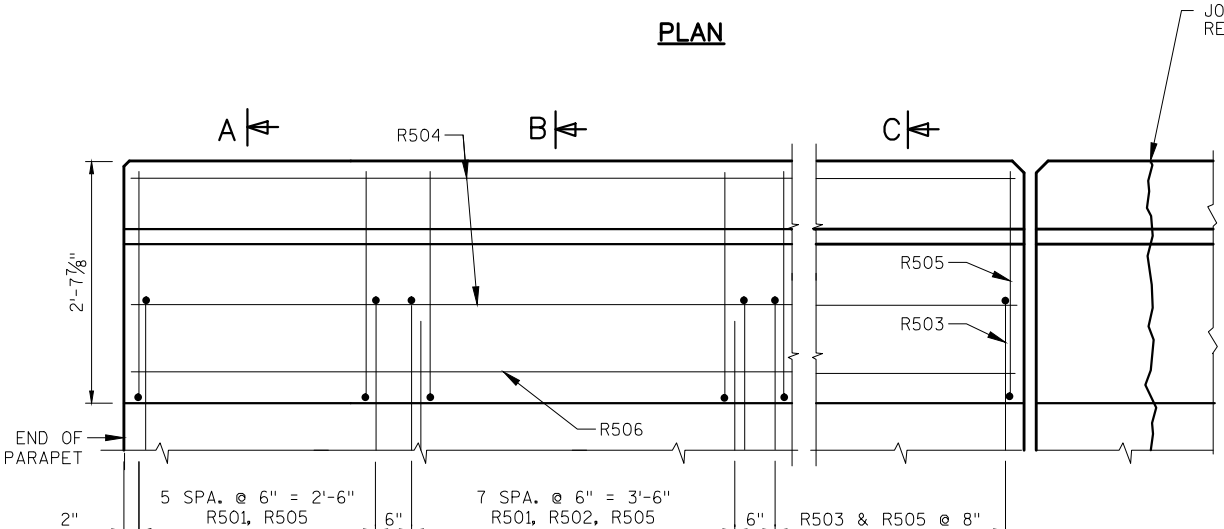


SECTION C

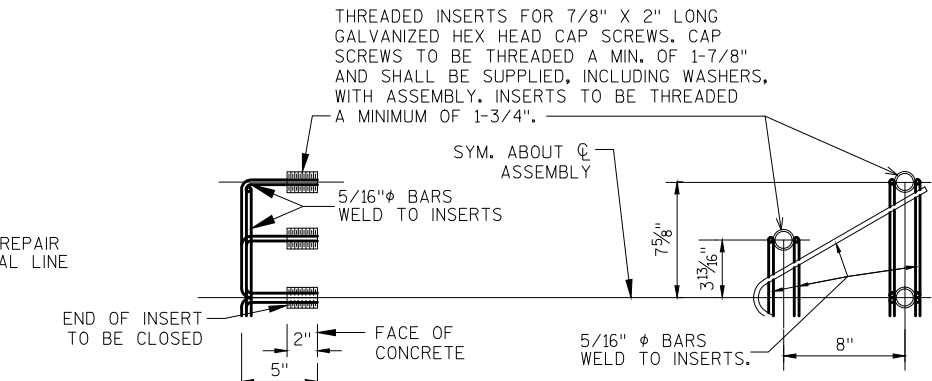
(WING 4 SHOWN, WING 3 SIMILAR)



PLAN



OUTSIDE ELEVATION



DETAIL OF GALVANIZED ANCHOR ASSEMBLY

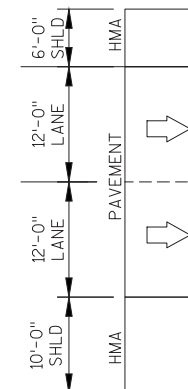
- NOTE: HEX HEAD CAP SCREWS & WASHERS TO BE GALVANIZED IN ACCORDANCE WITH AASHTO M232 CLASS C.
- ASSEMBLY SHALL BE BID ITEM "ANCHOR ASSEMBLIES FOR STEEL PLATE BEAM GUARD", EACH.
- CONST. JOINT - STRIKE OFF AS SHOWN.
 - R502 BARS MAY BE PLACED AFTER CONCRETE IS POURED BUT BEFORE INITIAL SET HAS TAKEN PLACE. USE CARE TO PLACE R502 BARS CORRECTLY ALONG TRANSITION OF PARAPET.
 - ▽ R501 AND R503 BARS TO BE TIED TO WING STEEL BEFORE WING IS POURED.
 - ▲ FINISH HORIZ. SURFACE NOT COVERED BY THE PARAPET. FINISH AT 2% SLOPE AWAY FROM THE PARAPET.
 - * SEE EAST ABUT. SHEET FOR ELEV.
 - MASONRY ANCHORS TYPE L NO. 5 BARS. EMBED 1'-3" MIN. INTO EXISTING CONCRETE. EPOXY ANCHORED HAVING A MIN. PULLOUT CAPACITY OF 19 KIPS. SPACE AT 1'-0".

BILL OF BARS

COATED: 722 LBS							
BAR MARK	COAT	WING 1	WING 2	LENGTH	BENT	BAR SERIES	LOCATION
R501	X	14	14	3'-10"	X		PARAPET VERT.
R502	X	8	8	1'-6"	X		PARAPET VERT.
R503	X	8	8	3'-8"	X		PARAPET VERT.
R504	X	8	8	11'-2"			PARAPET HORIZ.
R505	X	22	22	4'-10"	X		PARAPET VERT.
R506	X	1	1	11'-2"	X		PARAPET HORIZ.
R507	X	24	24	1'-10"	X		WING ANCHOR

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

REVISION			
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION			
STRUCTURE B-39-16			
DRAWN BY		OMC	PLANS CK'D. SMS
PARAPET DETAILS		SHEET 9 OF 9	



(CONCRETE OVERLAY ON EXISTING 3 SPAN HAUNCHED SLAB BRIDGE)



1166-06-63

PROFILE GRADE LINE SHALL BE DETERMINED BASED ON A MINIMUM OVERLAY THICKNESS OF $\frac{1}{2}$ " PLACED ABOVE THE DECK SURFACE AFTER CLEANING, EXPECTED AVERAGE OVERLAY THICKNESS IS $2\frac{1}{4}$ ". IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN $\frac{1}{2}$ ", CONTACT THE STRUCTURES DESIGN SECTION.

TOP OF EXISTING DECK ELEVATIONS SHALL BE DETERMINED FROM A FROM A
FIELD SURVEY AT LOCATIONS DEEMED NECESSARY FOR ESTABLISHING OVERLAY
THICKNESS FOR ACCURATE RATINGS AND POINT OF MINIMUM THICKNESS.

DIMENSIONS AND STATIONING SHOWN ARE BASED ON THE EXISTING ORIGINAL
STRUCTURE PLANS.

EXCAVATION NECESSARY TO COMPLETE THE OVERLAY SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".

- EXISTING CROSS SLOPE IS 1.5%. THE PROPOSED OVERLAY THICKNESS WILL VARY FROM A MINIMUM OF $1\frac{1}{2}$ " AT THE EAST PARAPET AND $1\frac{3}{4}$ " AT THE WEST PARAPET TO $2\frac{7}{8}$ " AT THE CROWN. THE AVERAGE OVERLAY THICKNESS WILL BE APPROXIMATELY $2\frac{3}{4}$ ".
- ✱ QUANTITY LISTED IS TENTATIVE. CONTRACTOR SHALL COORDINATE THE FIELD IDENTIFICATION AND DETERMINATION OF ALL DECK REPAIR LOCATIONS WITH THE ENGINEER.
- A MINIMUM OF 1-INCH OF CONCRETE SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "CLEANING DECKS".
- ✱ ✱ CONCRETE SURFACE REPAIR REQ'D ON PARAPETS AND SUBSTRUCTURES AS DESIGNATED BY THE ENGINEER. QUANTITY LISTED IS TENTATIVE. CONTRACTOR SHALL COORDINATE THE FIELD IDENTIFICATION AND DETERMINATION OF ALL SURFACE REPAIR LOCATIONS WITH THE ENGINEER.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE OVERLAY AND THE TOP AND INSIDE FACES OF PARAPETS AT THE DECK AND WINGS.

- ▲ ITEM REQUIRED AT DECK AND PARAPET JOINTS AT BRIDGE ENDS.

ULTIMATE DESIGN STRESSES

CONCRETE MASONRY OVERLAY DECKS: $f'_c = 4,000$ PSI
ALL OTHER: $f'_c = 3,500$ PSI

LIVE LOAD

INVENTORY RATING:	HS-19	<u>TRAFFIC DATA</u>	
OPERATIONAL RATING:	HS-32	AADT (2014)	16,100
WISCONSIN STANDARD PERMIT VEHICLE (Wis-SPV):	230 KIPS	AADT (2034)	19,900

BID ITEM #	BID ITEMS	UNIT	TOTAL
492.2010.S	SEALING CRACKS/JOINTS WITH HOT-APPLIED SEALANT	GAL	1
502.3200	PROTECTIVE SURFACE TREATMENT	SY	625
509.0301	PREPARATION DECKS TYPE 1	SY	53
509.0302	PREPARATION DECK TYPE 2	SY	27
509.0500	CLEANING DECKS	SY	522
509.1500	CONCRETE SURFACE REPAIR	SF	5
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	38

ALL ITEMS ARE CATEGORY 0040



BUREAU OF STRUCTURES CONTACT
WILLIAM DREHER: 608-266-8489

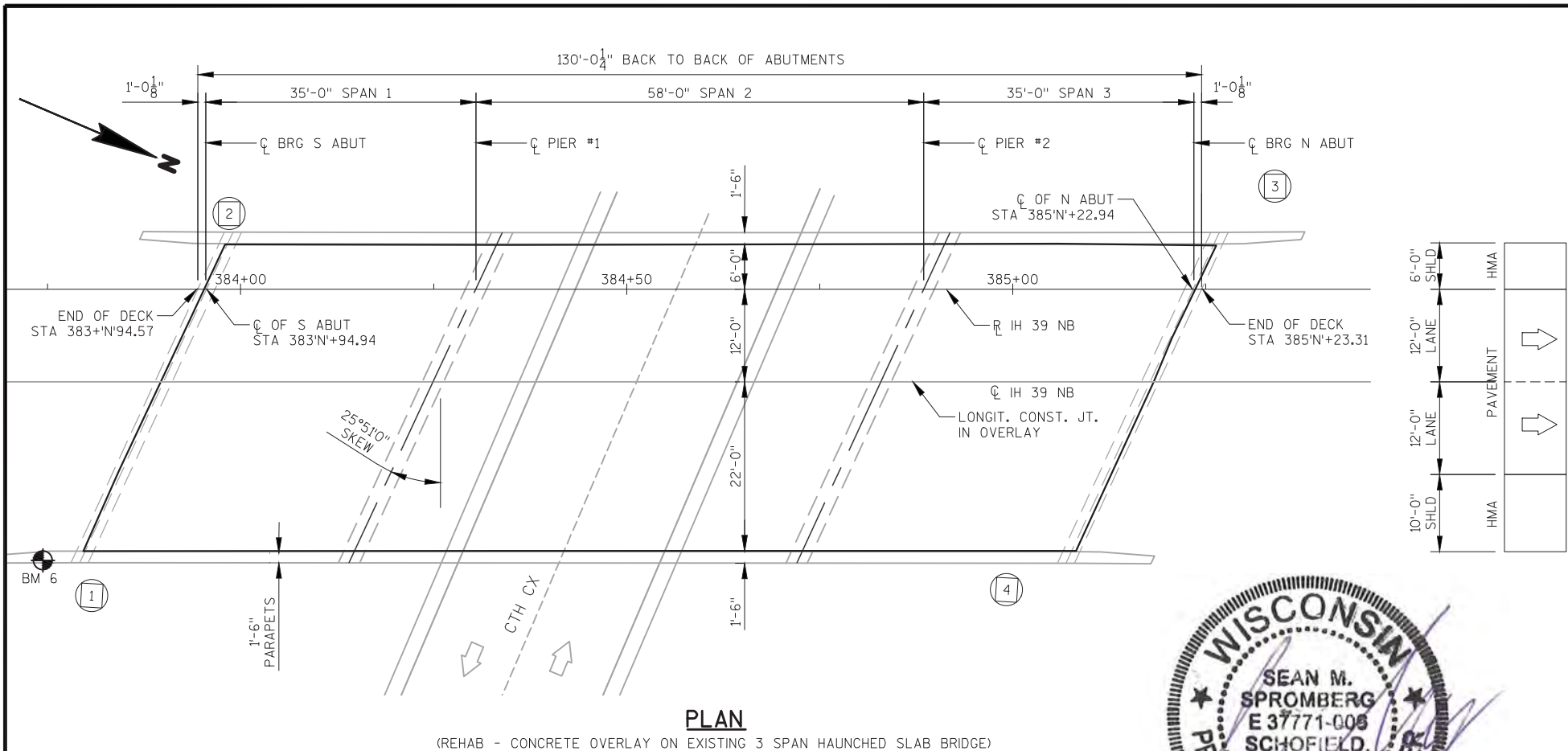
CONSULTANT CONTACT
SEAN SPROMBERG: 715-845-8000

DIRECTION OF TRAFFIC

WING WALL NUMBER

1. OVERLAY PLAN

NO.		DATE		REVISION		BY	
ORIGINAL PLANS PREPARED BY							
		330 Fourth Street • PO Box 8000 Wausau, WI • 54402-8000 715.845.8000 • Fax 715.845.8008 becherhoppe.com					
		STATE OF WISCONSIN					
		DEPARTMENT OF TRANSPORTATION					
ACCEPTED						KAR	08/13/13
		CHIEF STRUCTURES DESIGN ENGINEER				DATE	
STRUCTURE B-39-17							
IH 39 NB OVER CTH 0							
COUNTY		MARQUETTE		TOWN/CITY/VILLAGE		MOUNDVILLE	
DESIGN SPEC.						LOAD	
REHABILITATION N/A							
DESIGNED BY		DESIGN CK'D.		DRAWN BY		PLANS CK'D.	
RLA		SMS		MTG		SMS	
OVERLAY PLAN						SHEET 1 OF 1	

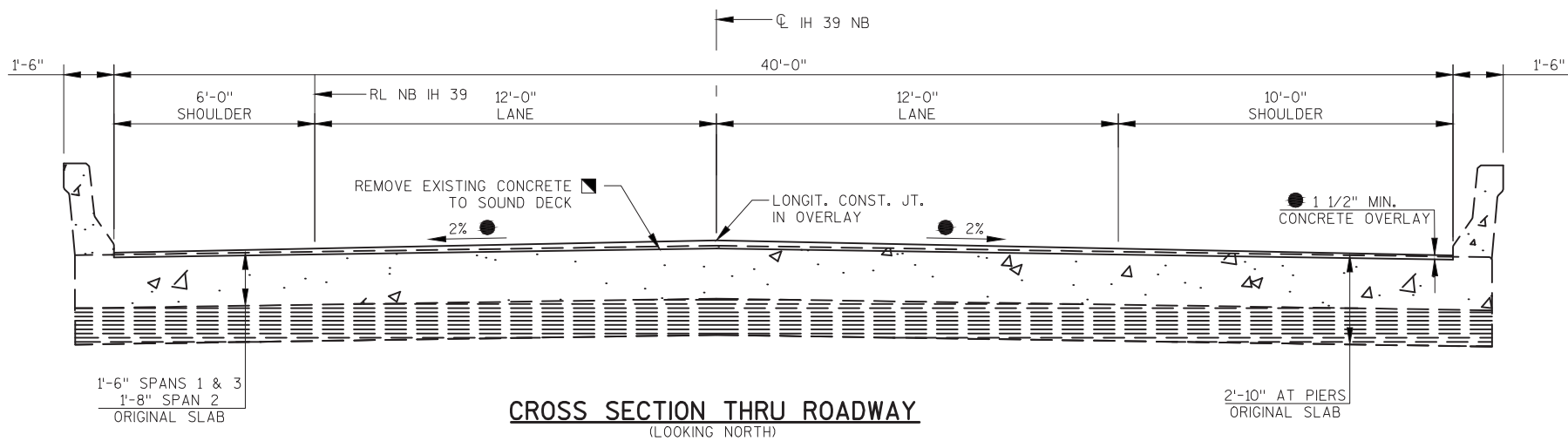


PLAN

(REHAB - CONCRETE OVERLAY ON EXISTING 3 SPAN HAUNCHED SLAB BRIDGE)



7/3/13



CROSS SECTION THRU ROADWAY
(LOOKING NORTH)

EXISTING BENCH MARK INFO

NO.	DESCRIPTION	ELEV.
6	WISDOT ALUMINUM MONUMENT ON BARRIER WALL	809.82

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED

PROFILE GRADE LINE SHALL BE DETERMINED BASED ON A MINIMUM OVERLAY THICKNESS OF 1 1/2" PLACED ABOVE THE DECK SURFACE AFTER CLEANING, EXPECTED AVERAGE OVERLAY THICKNESS IS 2 1/4". IF EXPECTED AVERAGE OVERLAY THICKNESS IS EXCEEDED BY MORE THAN 1/2", CONTACT THE STRUCTURES DESIGN SECTION.

TOP OF EXISTING DECK ELEVATIONS SHALL BE DETERMINED FROM A FROM A FIELD SURVEY AT LOCATIONS DEEMED NECESSARY FOR ESTABLISHING OVERLAY THICKNESS FOR ACCURATE RATINGS AND POINT OF MINIMUM THICKNESS.

DIMENSIONS AND STATIONING SHOWN ARE BASED ON THE EXISTING ORIGINAL STRUCTURE PLANS.

EXCAVATION NECESSARY TO COMPLETE THE OVERLAY SHALL BE CONSIDERED INCIDENTAL TO THE BID ITEM "CONCRETE MASONRY OVERLAY DECKS".

● EXISTING CROSS SLOPE IS 1.5%. THE PROPOSED OVERLAY THICKNESS WILL VARY FROM A MINIMUM OF 1 1/2" AT THE EAST PARAPET AND 1 3/4" AT THE WEST PARAPET TO 2 1/8" AT THE CROWN. THE AVEARGE OVERLAY THICKNESS WILL BE APPROXIMATELY 2 1/4".

* QUANTITY LISTED IS TENTATIVE. CONTRACTOR SHALL COORDINATE THE FIELD IDENTIFICATION AND DETERMINATION OF ALL DECK REPAIR LOCATIONS WITH THE ENGINEER.

■ REMOVAL OF EPOXY OVERLAY IS INCIDENTAL TO THE BID ITEM "CLEANING DECKS". A MINIMUM OF 1-INCH OF CONCRETE SHALL BE REMOVED FROM THE ENTIRE BRIDGE DECK UNDER THE BID ITEM "CLEANING DECKS".

* * CONCRETE SURFACE REPAIR REQ'D ON PARAPETS AND SUBSTRUCTURES AS DESIGNATED BY THE ENGINEER. QUANTITY LISTED IS TENTATIVE. CONTRACTOR SHALL COORDINATE THE FIELD IDENTIFICATION AND DETERMINATION OF ALL SURFACE REPAIR LOCATIONS WITH THE ENGINEER.

PROTECTIVE SURFACE TREATMENT SHALL BE APPLIED TO THE OVERLAY AND THE TOP AND INSIDE FACES OF PARAPETS AT THE DECK AND WINGS.

▲ ITEM REQUIRED AT DECK AND PARAPET JOINTS AT BRIDGE ENDS.

DESIGN DATA

ULTIMATE DESIGN STRESSES
CONCRETE MASONRY OVERLAY DECKS: f'c = 4,000 PSI
ALL OTHER: f'c = 3,500 PSI

LIVE LOAD
INVENTORY RATING: HS-20
OPERATIONAL RATING: HS-34
WISCONSIN STANDARD PERMIT VEHICLE (WIS-SPV): 250 KIPS

TRAFFIC DATA
AADT (2014) 16,100
AADT (2034) 19,900

TOTAL ESTIMATED QUANTITIES

BID ITEM #	BID ITEMS	UNIT	SUPER	SOUTH ABUT	NORTH ABUT	TOTAL
492.2010.S	SEALING CRACKS/JOINTS WITH HOT-APPLIED SEALANT	GAL	1	-	-	1
502.3200	PROTECTIVE SURFACE TREATMENT	SY	645	-	-	645
509.0301	PREPARATION DECKS TYPE 1	SY	58	-	-	58
509.0302	PREPARATION DECK TYPE 2	SY	29	-	-	29
509.0500	CLEANING DECKS	SY	578	-	-	578
509.1500	CONCRETE SURFACE REPAIR	SF	10	5	5	20
509.2000	FULL-DEPTH DECK REPAIR	SY	1	-	-	1
509.2500	CONCRETE MASONRY OVERLAY DECKS	CY	42	-	-	42
604.9015.S	RESEAL CRUSHED AGGREGATE SLOPE PAVING	SY	-	186	186	372

ALL ITEMS ARE CATEGORY 0060

BUREAU OF STRUCTURES CONTACT
WILLIAM DREHER: 608-266-8489

CONSULTANT CONTACT
SEAN SPROMBERG: 715-845-8000

DIRECTION OF TRAFFIC

WING WALL NUMBER

LIST OF DRAWINGS

1. OVERLAY PLAN

STATE PROJECT NUMBER

1166-06-63

NO. DATE REVISION BY

ORIGINAL PLANS PREPARED BY
BECHER HOPPE
330 Fourth Street • PO Box 8000
Wausau, WI • 54402-8000
715.845.8000 • Fax 715.845.8008
becherhoppe.com

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

ACCEPTED *William C. Dreher* KAR **08/13/13**
CHIEF STRUCTURES DESIGN ENGINEER DATE

STRUCTURE B-39-21

IH 39 NB OVER CTH CX

COUNTY MARQUETTE TOWN/CITY/VILLAGE MOUNDVILLE

DESIGN SPEC. REHABILITATION N/A LOAD

DESIGNED BY RLA DESIGN CK'D. SMS DRAWN BY MTG PLANS CK'D. SMS

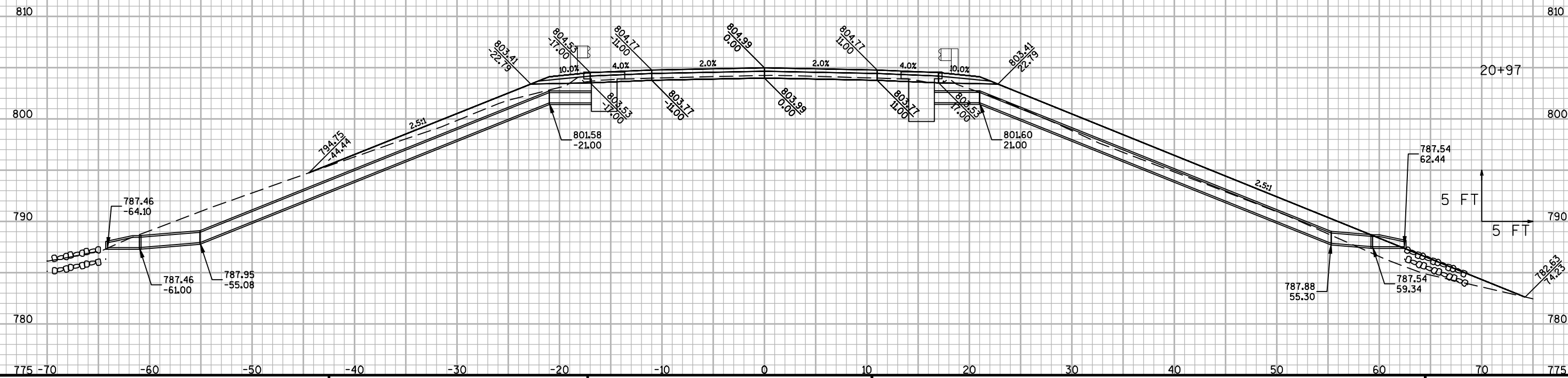
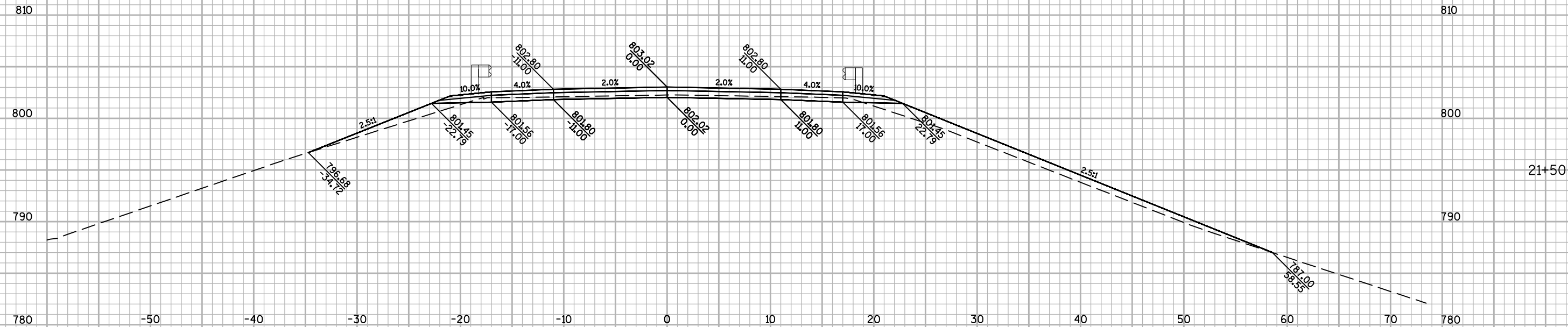
OVERLAY PLAN

SHEET 1 OF 1

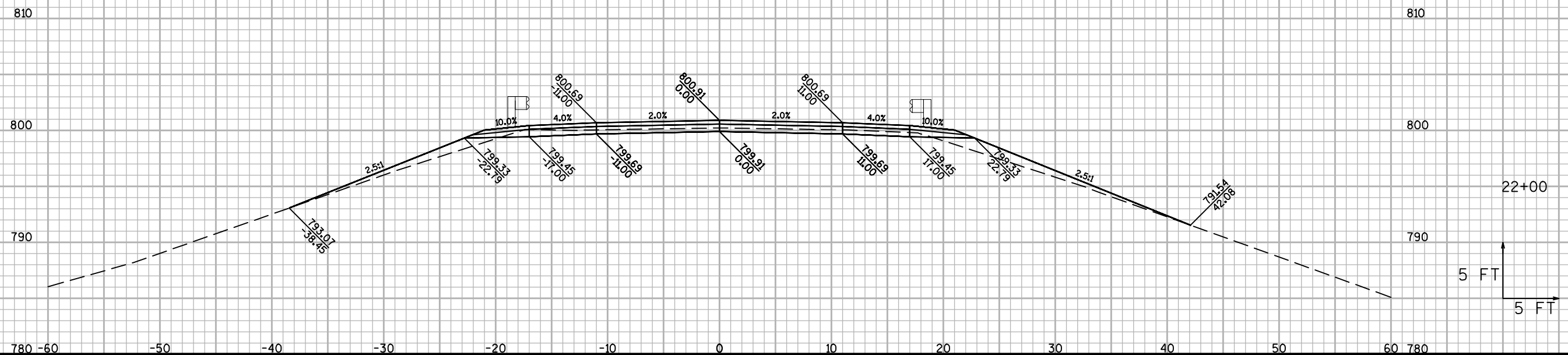
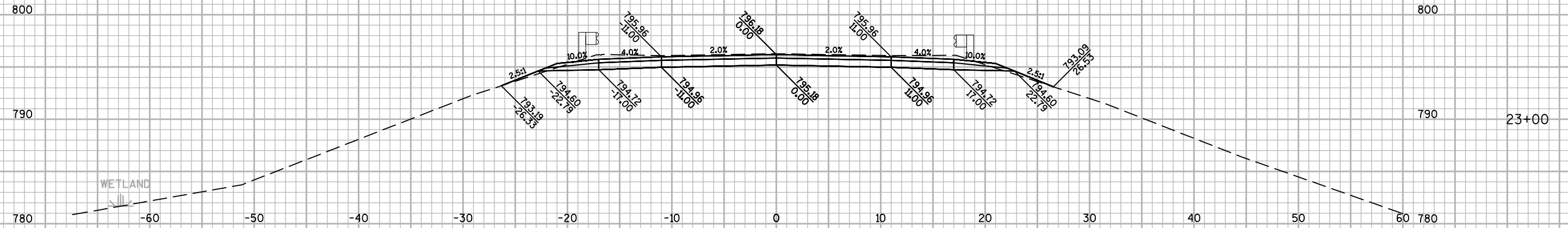
STATION	DISTANCE	AREA (SF)				INCREMENTAL VOL (CY) (UNADJUSTED)				CUMULATIVE VOL (CY)		MASS ORDINATE NOTE 5
		CUT	UNUSABLE PAVEMENT MATERIAL	FILL	EBS	CUT NOTE 1	UNUSABLE PAVEMENT MATERIAL NOTE 2	FILL NOTE 3	EBS	CUT 1.00 NOTE 1	EXPANDED FILL 1.25 NOTE 4	
20'G'+97	—	14	6	92	0	—	—	—	—	—	—	—
21'G'+50	53	15	6	33	0	28	11	123	0	28	154	-137
22'G'+00	50	15	6	20	0	28	10	50	0	56	216	-181
22'G'+50	50	21	6	21	0	34	10	38	0	89	263	-205
23'G'+00	50	50	6	1	0	66	10	21	0	155	289	-176
23'G'+50	50	82	6	0	0	104	10	2	0	258	291	-84
23'G'+85	35	72	6	1	0	86	7	1	0	345	293	-7
24'G'+10	25	74	6	0	0	67	5	1	0	412	294	55
24'G'+35	25	72	6	2	0	68	5	1	0	480	295	116
24'G'+85	50	86	6	1	0	128	10	3	0	608	298	231
25'G'+50	85	83	6	43	0	156	13	53	0	764	364	307
26'G'+00	50	50	6	63	0	104	10	98	0	868	487	279
26'G'+58	58	119	6	0	0	182	12	67	0	1050	570	366
				COLUMN TOTALS		1050	114	456	0			

NOTES:
1) CUT INCLUDES UNUSABLE PAVEMENT MATERIAL
2) UNUSABLE PAVEMENT MATERIAL DOES NOT APPEAR IN THE CROSS SECTIONS
3) FILL DOES NOT INCLUDE UNUSABLE PAVEMENT MATERIAL EXCAVATION VOLUME
4) EXPANDED FILL = UNEXPANDED FILL * EXPANDED FILL FACTOR. EXPANDED FILL FACTOR = 1.25
5) MASS ORDINATE = (CUT - UNUSABLE PAVEMENT MATERIAL) - (FILL * FILL FACTOR)

NOTE: RIGHT OF WAY OUTSIDE LIMITS
OF CROSS SECTIONS.



NOTE: RIGHT OF WAY OUTSIDE LIMITS
OF CROSS SECTIONS.



PROJECT NO:1166-06-63

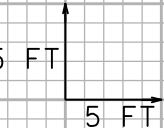
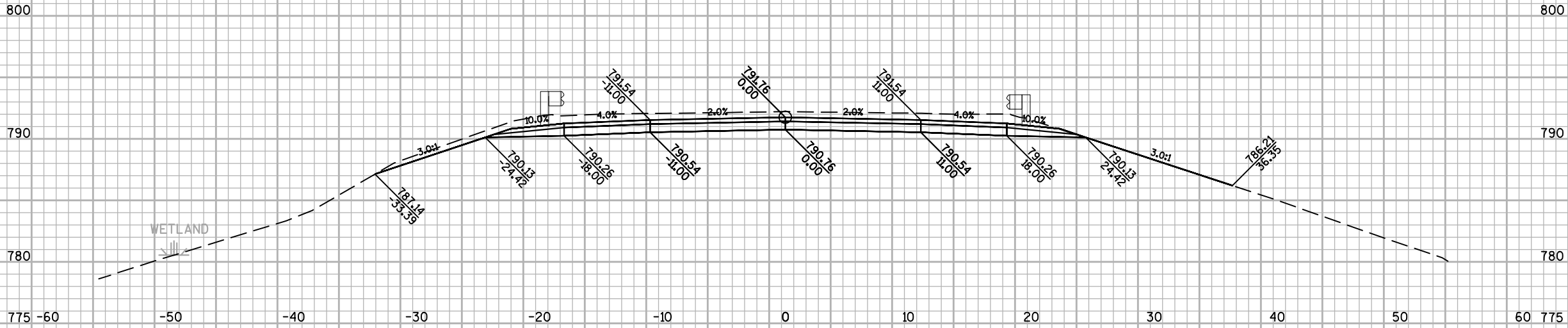
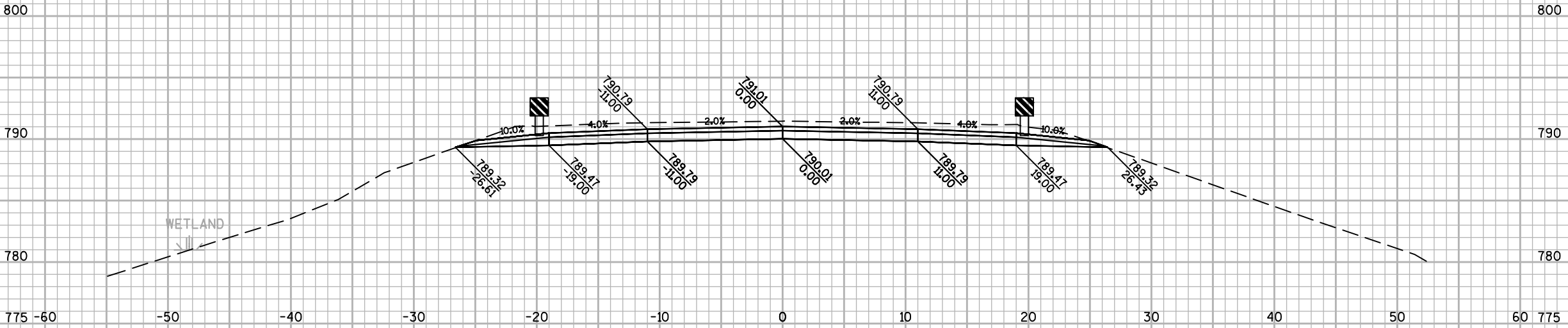
HWY:IH 39

COUNTY:MARQUETTE

CROSS SECTIONS - GROUSE DRIVE

SHEET ----- E

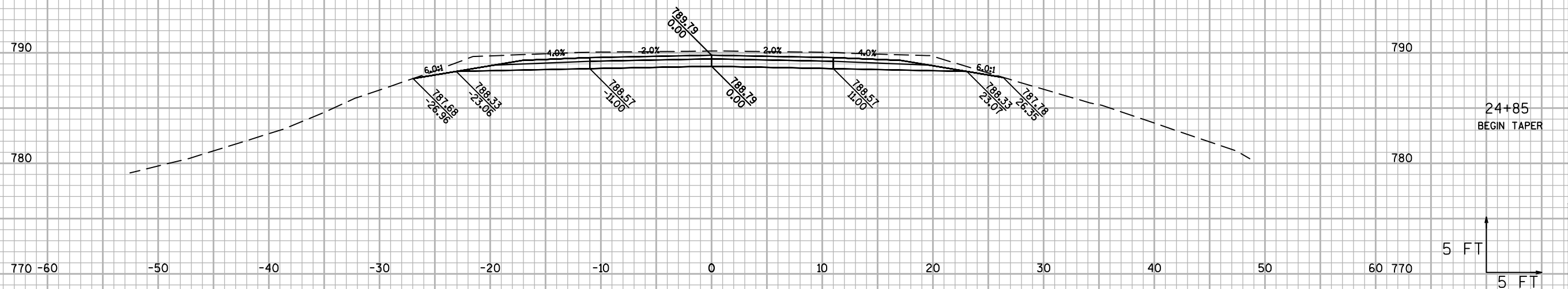
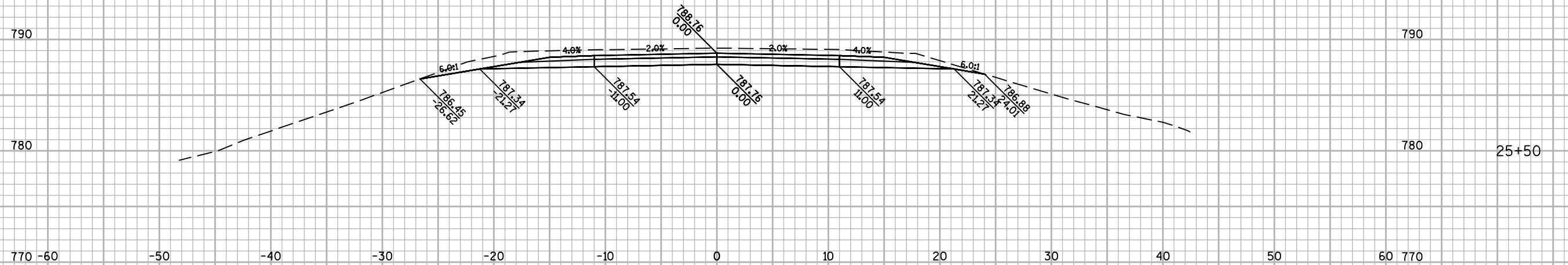
NOTE: RIGHT OF WAY OUTSIDE LIMITS
OF CROSS SECTIONS.



9

9

NOTE: RIGHT OF WAY OUTSIDE LIMITS
OF CROSS SECTIONS.



PROJECT NO:1166-06-63

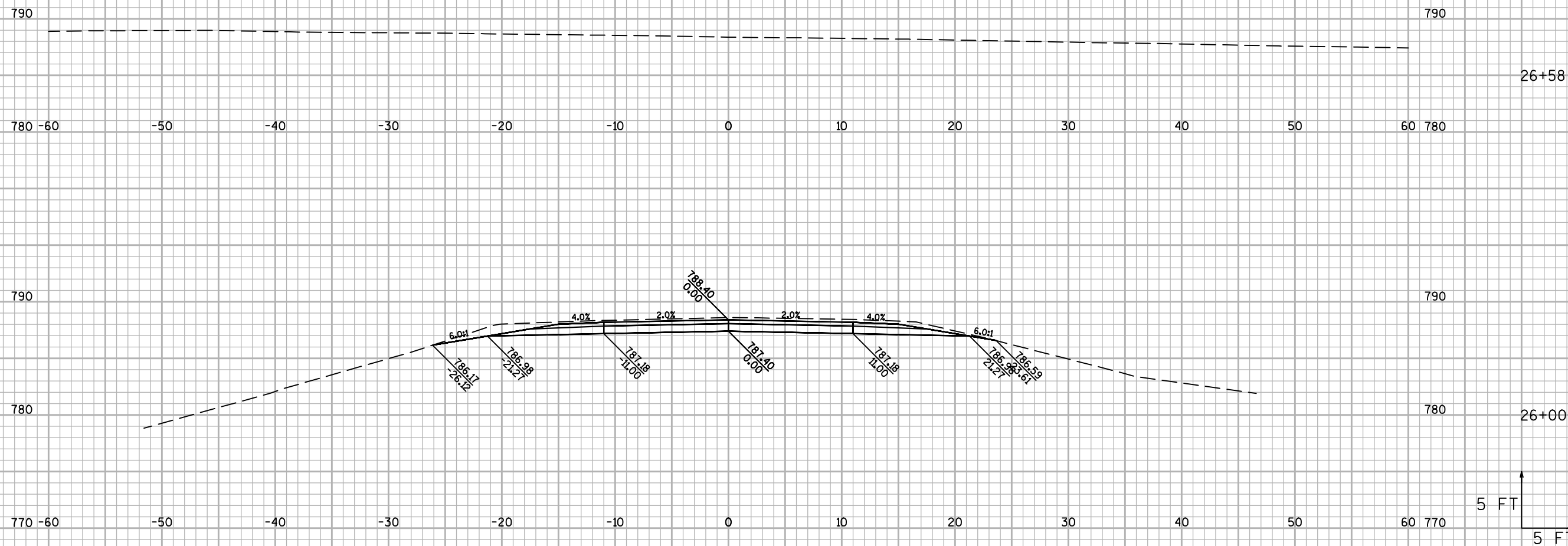
HWY: IH 39

COUNTY: MARQUETTE

CROSS SECTIONS - GROUSE DRIVE

SHEET	----	E
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NOTE: RIGHT OF WAY OUTSIDE LIMITS
OF CROSS SECTIONS.





Wisconsin Department of Transportation

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