

RH AUGUST 2013

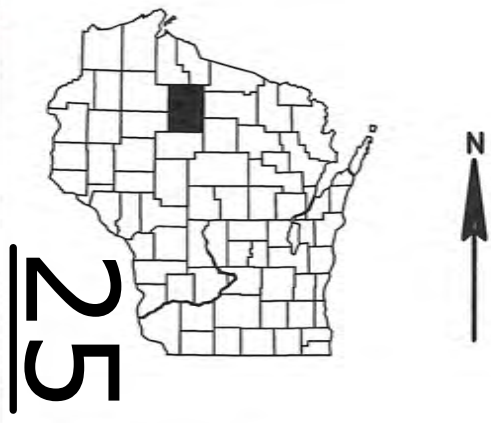
PROJECT ID: 9240-10-61

COUNTY: PRICE

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plot
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 54



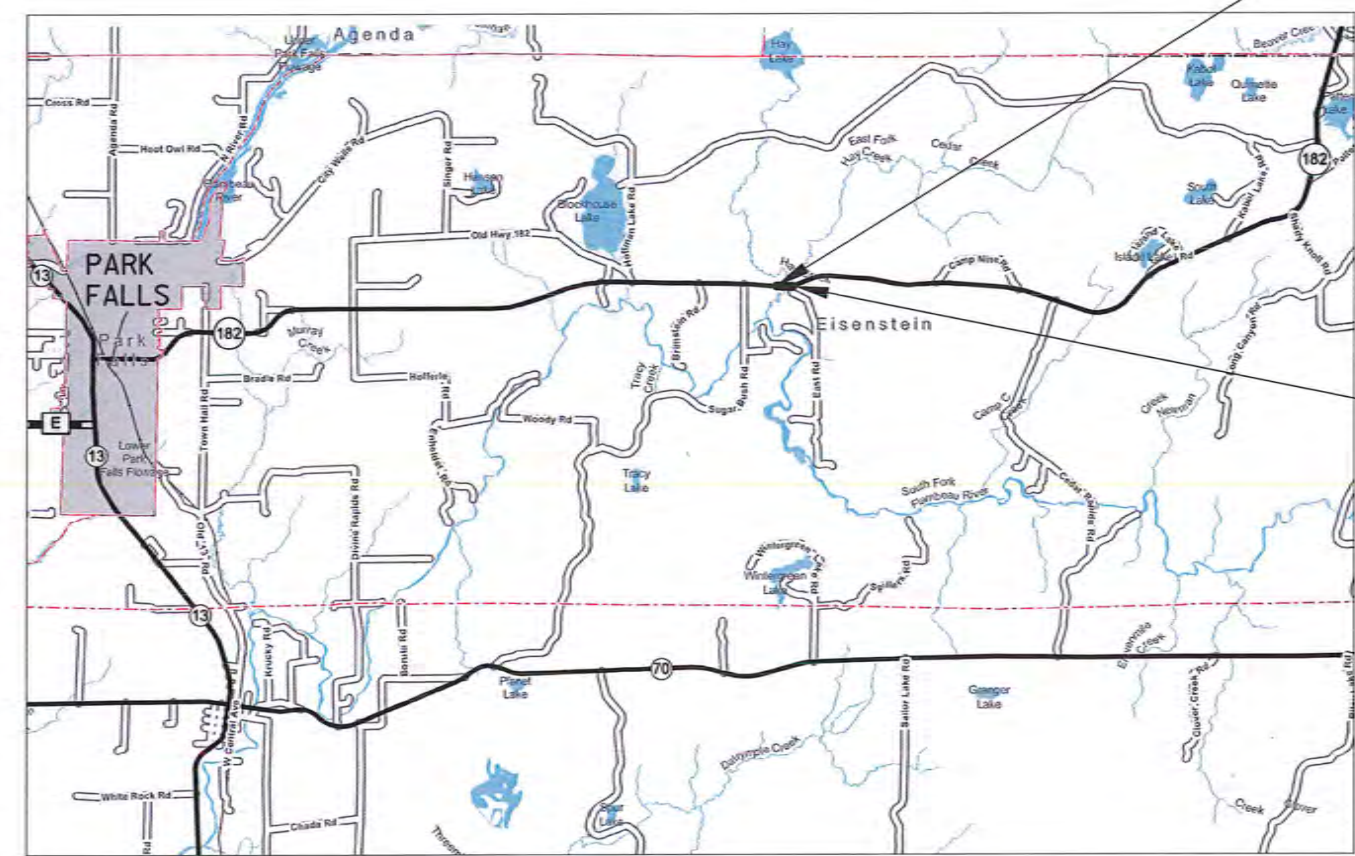
DESIGN DESIGNATION

A.A.D.T.	2010	=	540
A.A.D.T.	2037	=	770
D.H.V.		=	96
D.D.		=	58/42
T.		=	15.6
DESIGN SPEED		=	60 MPH
ESALS		=	200,000

CONVENTIONAL SYMBOLS	
PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	
PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
PARK FALLS - SPRINGSTEAD
HAY CREEK CULVERT C-50-18
STH 182
PRICE

STATE PROJECT NUMBER
9240-10-61



HORIZONTAL POSITIONS SHOWN ON THIS PLAN ARE WISCONSIN COUNTY COORDINATES, PRICE COUNTY, NAD83 (2011), IN U.S. SURVEY FEET. VALUES ARE GRID COORDINATES, GRID BEARINGS, AND GRID DISTANCES. GRID DISTANCES MAY BE USED AS GROUND DISTANCES.

ELEVATIONS SHOWN ON THE PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF NAVD 88 (2012)

LAYOUT
SCALE 0 1 mi
TOTAL NET LENGTH OF CENTERLINE = 0.085

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
9240-10-61		

BEGIN PROJECT
STA 389+00
Y=507011.09
X=796575.44

END PROJECT
STA 393+50
Y=507005.24
X=797024.89

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor	SURVEYOR
Designer	DAVE KIRCHER
Project Manager	MIKE GRACE
Regional Examiner	CHERYL SIMON
Regional Supervisor	ROBIN STAFFORD

APPROVED FOR THE DEPARTMENT

DATE: 5/1/13

E

GENERAL NOTES

THE EXISTING CURVE SUPER ELEVATION SHALL BE UPGRADED WITHIN PROJECT LIMITS AND PAVED TO MATCH EXISTING SUPER-ELEVATION IN THE LAST 50 FT

THERE MAY BE UTILITY FACILITIES WITHIN THE PROJECT AREA WHICH ARE NOT SHOWN ON THE PLAN

DISTURBED AREAS WITHIN THE RIGHT-OF-WAY, EXCEPT THE AREAS BETWEEN THE SUBGRADE SHOULDER POINTS AND THE PROPOSED RIPRAP LOCATIONS, SHALL BE FERTILIZED, SEEDED, AND COVERED WITH EROSION MAT

A FLAGGER MAY BE REQUIRED WHERE CONSTRUCTION VEHICLES ENTER OR LEAVE "WORK ZONES" IF WARRANTED BY CONDITIONS

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT APPROVAL OF THE ENGINEER

CONTACTS

CENTURYLINK
BRIAN HUHN
400 W. 9TH ST. N, SUITE 5
LADYSMITH, WI 54848
715-532-0023
CELL: 715-563-8294

WISCONSIN DNR
JON SIMONSEN
107 SUTLIFF AVENUE
RHINELANDER, WI 54501
JONATHON.SIMONSEN@WISCONSIN.GOV
715-365-8916

PRICE ELECTRIC COOPERATIVE INC
ELECTRICITY
JASON WEIK
PO BOX 110
PHILLIPS, WI 54555
715-339-2155

AS-BUILTS USED

†0701K11
9240-04-70

SIGNAL TIMING

Note: Stop Bar placement at 500 FT spacing

EB STA 388+75 WB STA 393+75

Temporary Signal Timing * 1 6:00am to 8:00pm

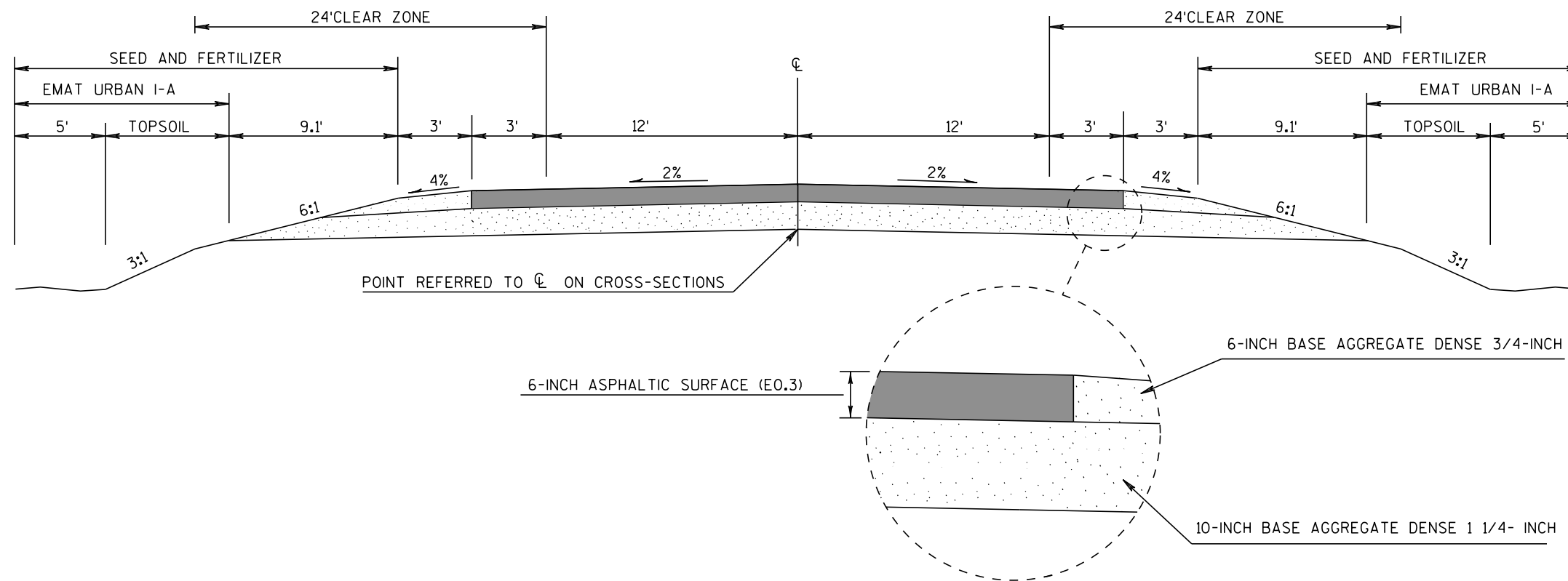
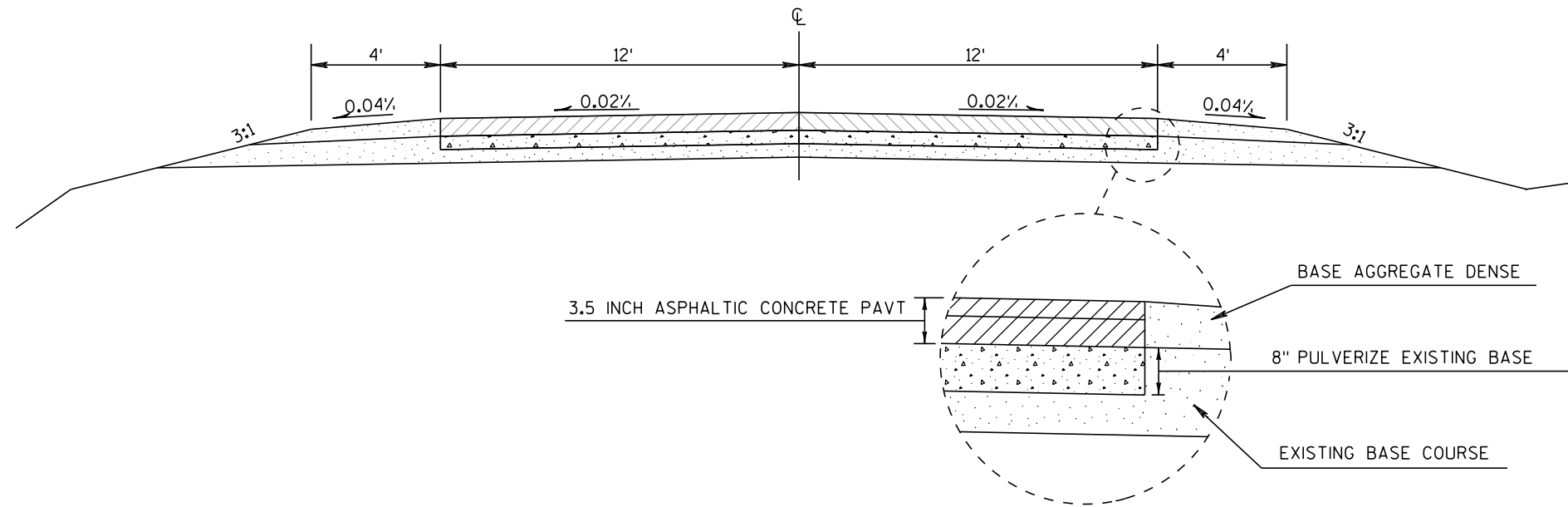
EB	WB	Yellow	All Red	Green
red	red		20.0 sec	12.0 sec
green	red			
yellow	red	4.0 sec		
red	red		20.0 sec	
red	green			12.0 sec
red	yellow	4.0 sec		
Total cycle length		8.0 sec	40.0 sec	24.0 sec = 72.0 sec

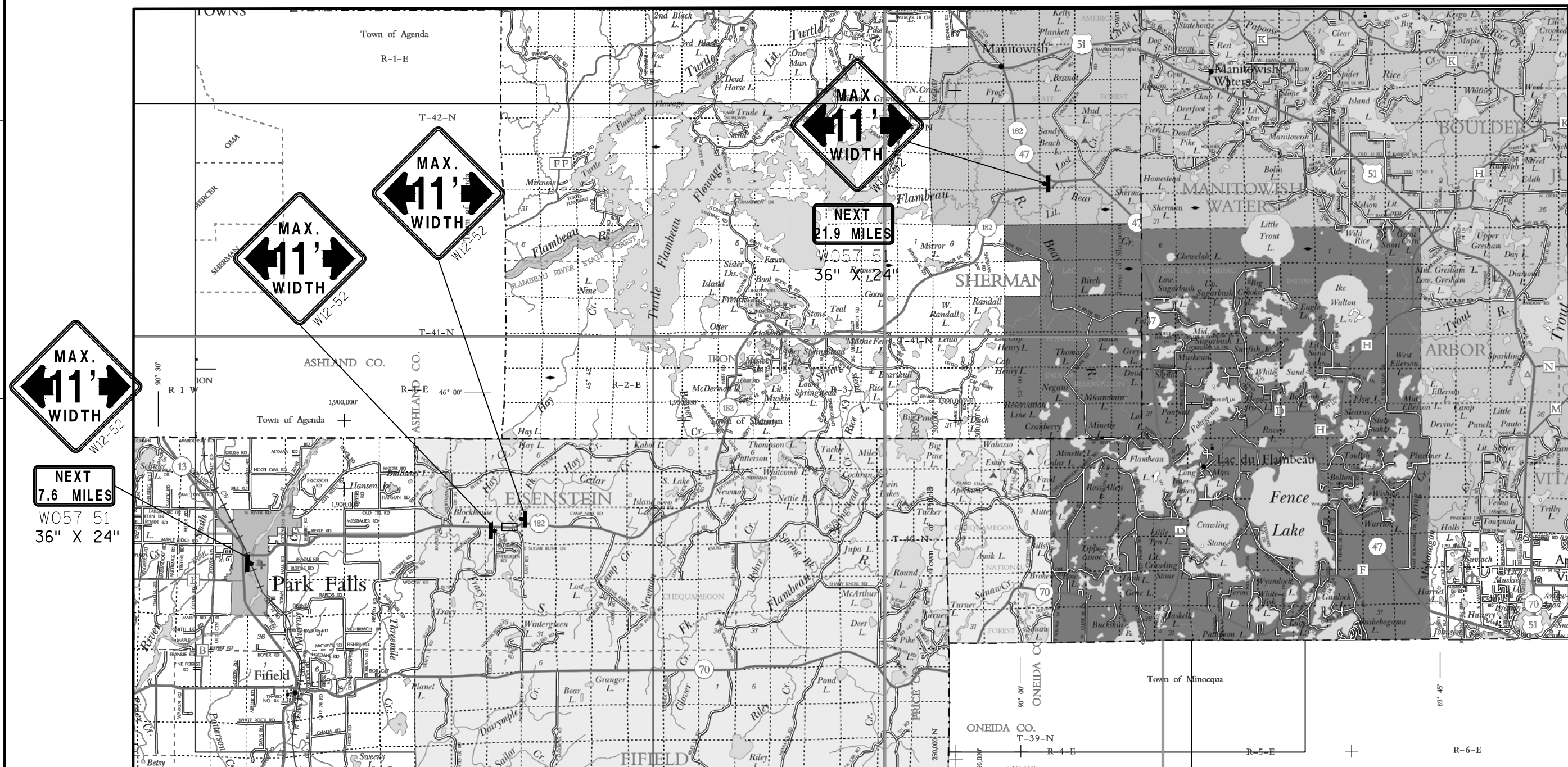
Temporary Signal Timing * 2 8:00pm to 6:00am

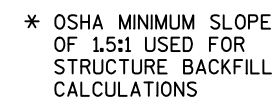
EB	WB	Yellow	All Red	Green
red	red		20.0 sec	12.0 sec
green	red			
yellow	red	4.0 sec		
red	red		20.0 sec	
red	green			12.0 sec
red	yellow	4.0 sec		
Total cycle length		8.0 sec	40.0 sec	24.0 sec = 72.0 sec

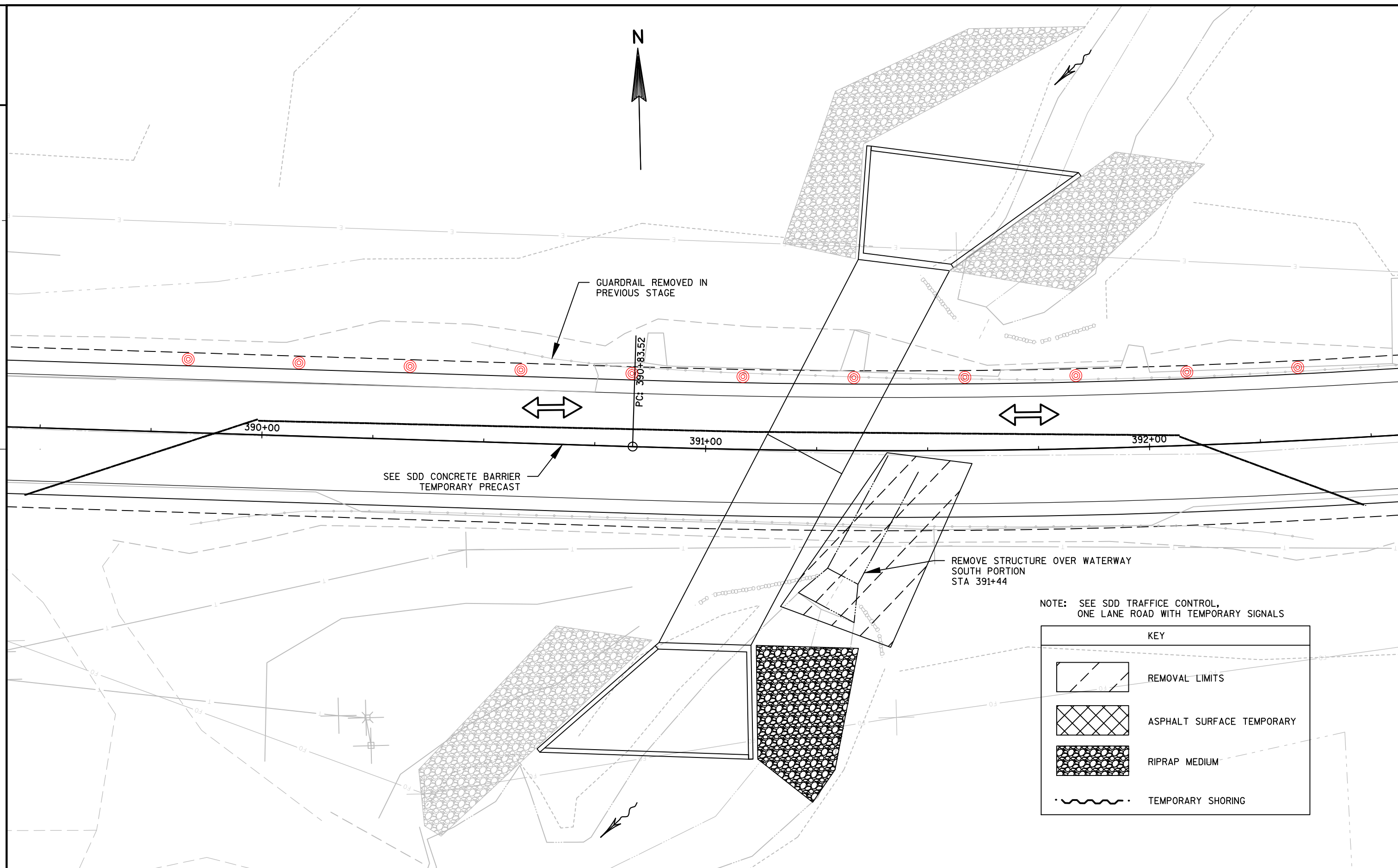


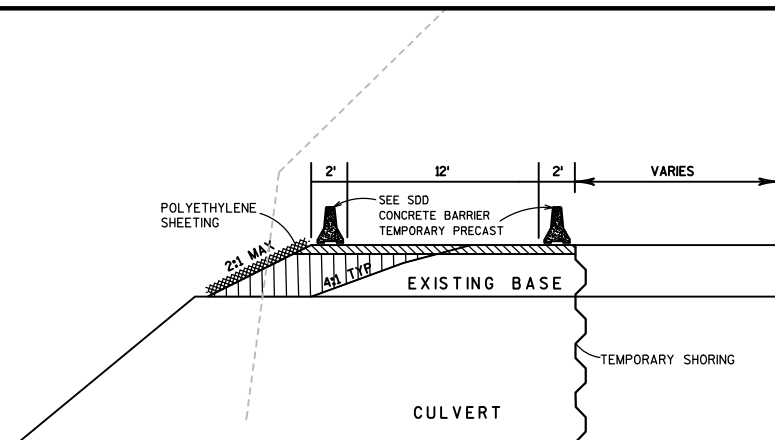
Call 811 3 Work Days Before You Dig
or Toll Free (800) 242-8511
Hearing Impaired TDD (800) 542-2289
www.DiggersHotline.com











SSPA POLYMER COATED 7 GAUGE
16'3" x 10'10" SKEW 27 DEGREES

REMOVING GUARDRAIL

SEE SDD CONCRETE BARRIER
TEMPORARY PRECAST

PC: 390+83.52

391+00

BULKHEAD

REMOVE STRUCTURE OVER WATERWAY
NORTH PORTION
STA 391+44

392+00

ASPHALT SURFACE TEMPORARY
PLACED IN STAGE 2 FOR USE IN STAGE 3

SEE SDD CONCRETE BARRIER
TEMPORARY PRECAST

NOTE: SEE SDD TRAFFICE CONTROL,
ONE LANE ROAD WITH TEMPORARY SIGNALS

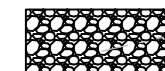
KEY



REMOVAL LIMITS



ASPHALT SURFACE TEMPORARY



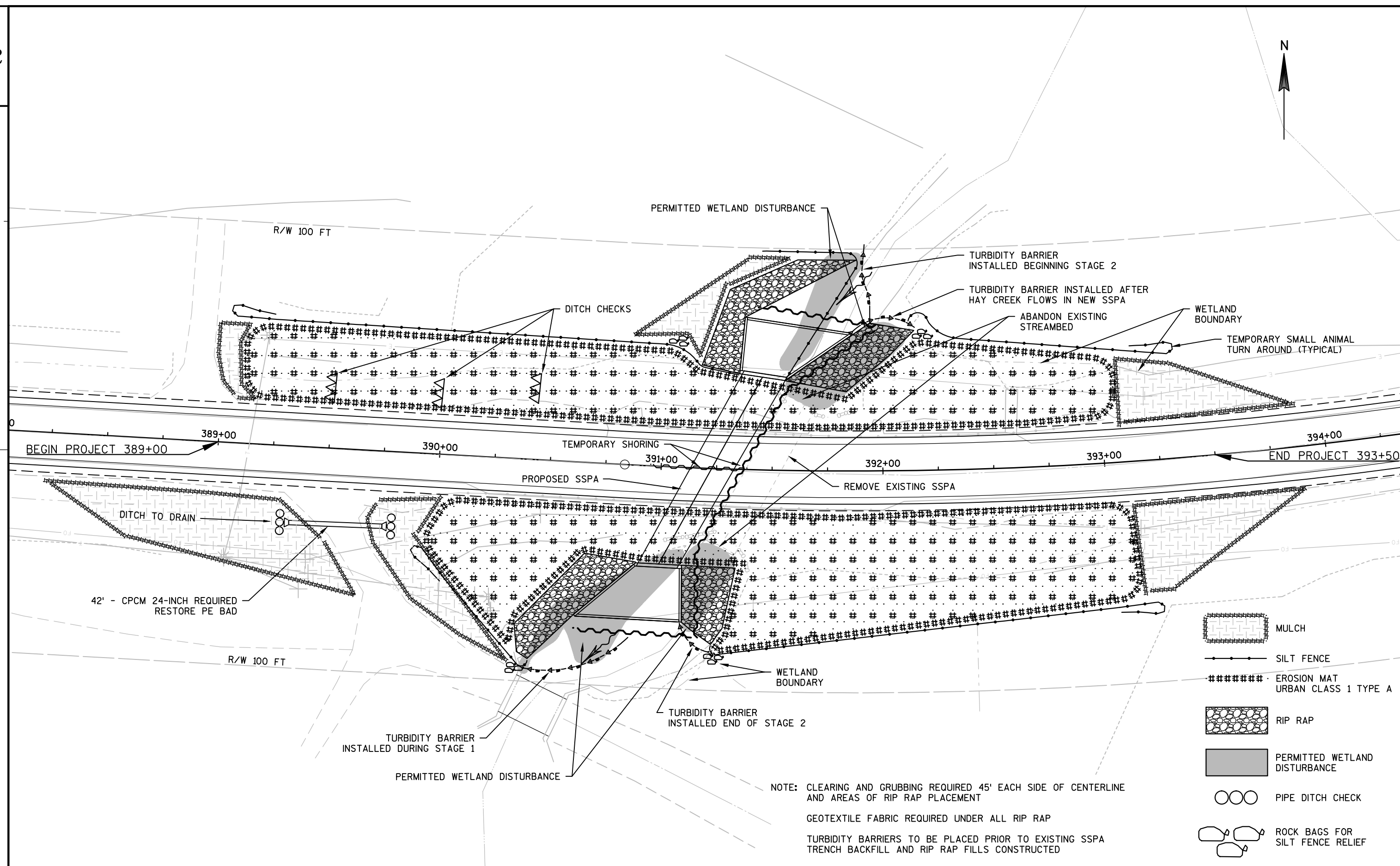
RIPRAP MEDIUM

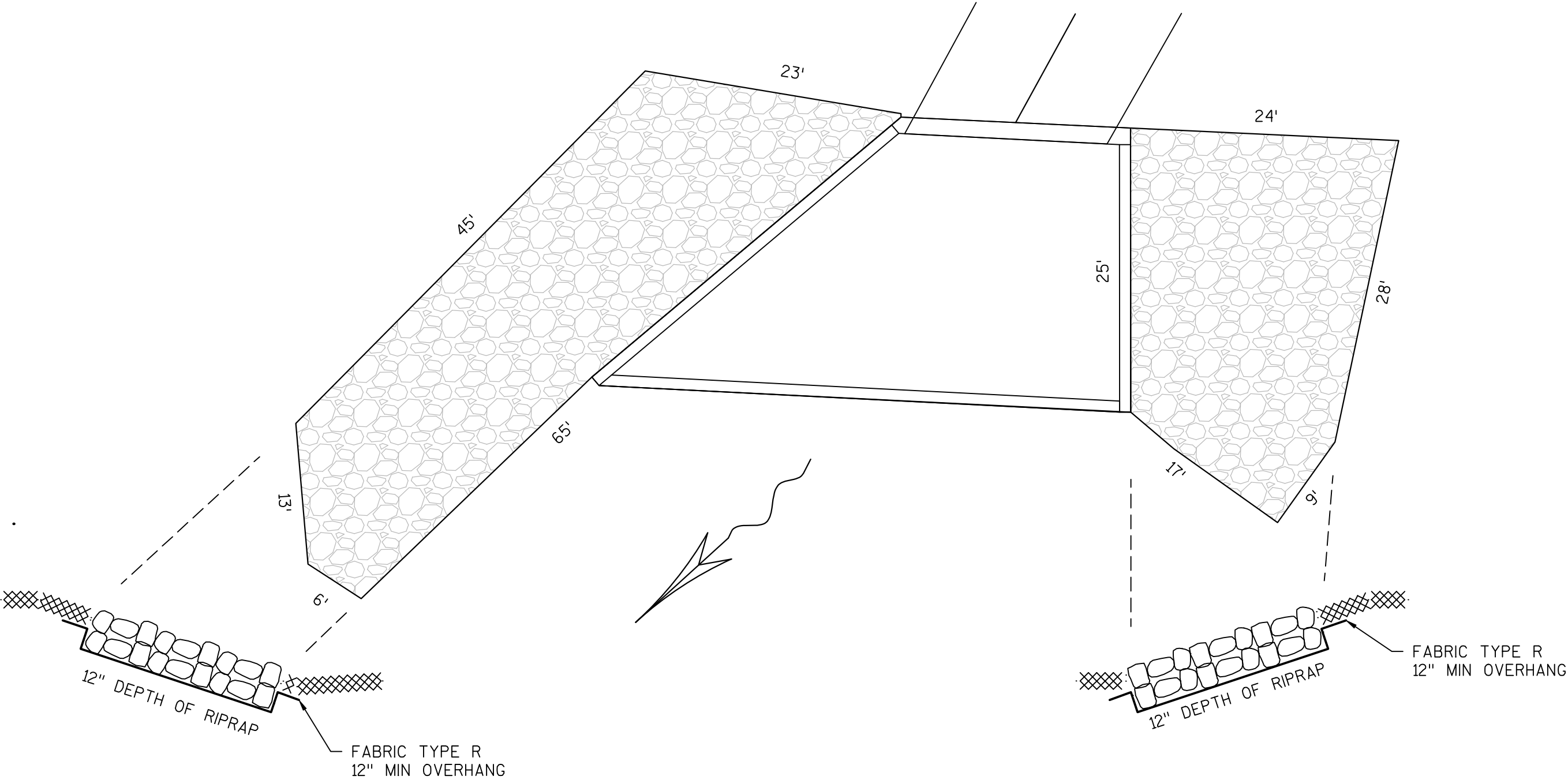


TEMPORARY SHORING

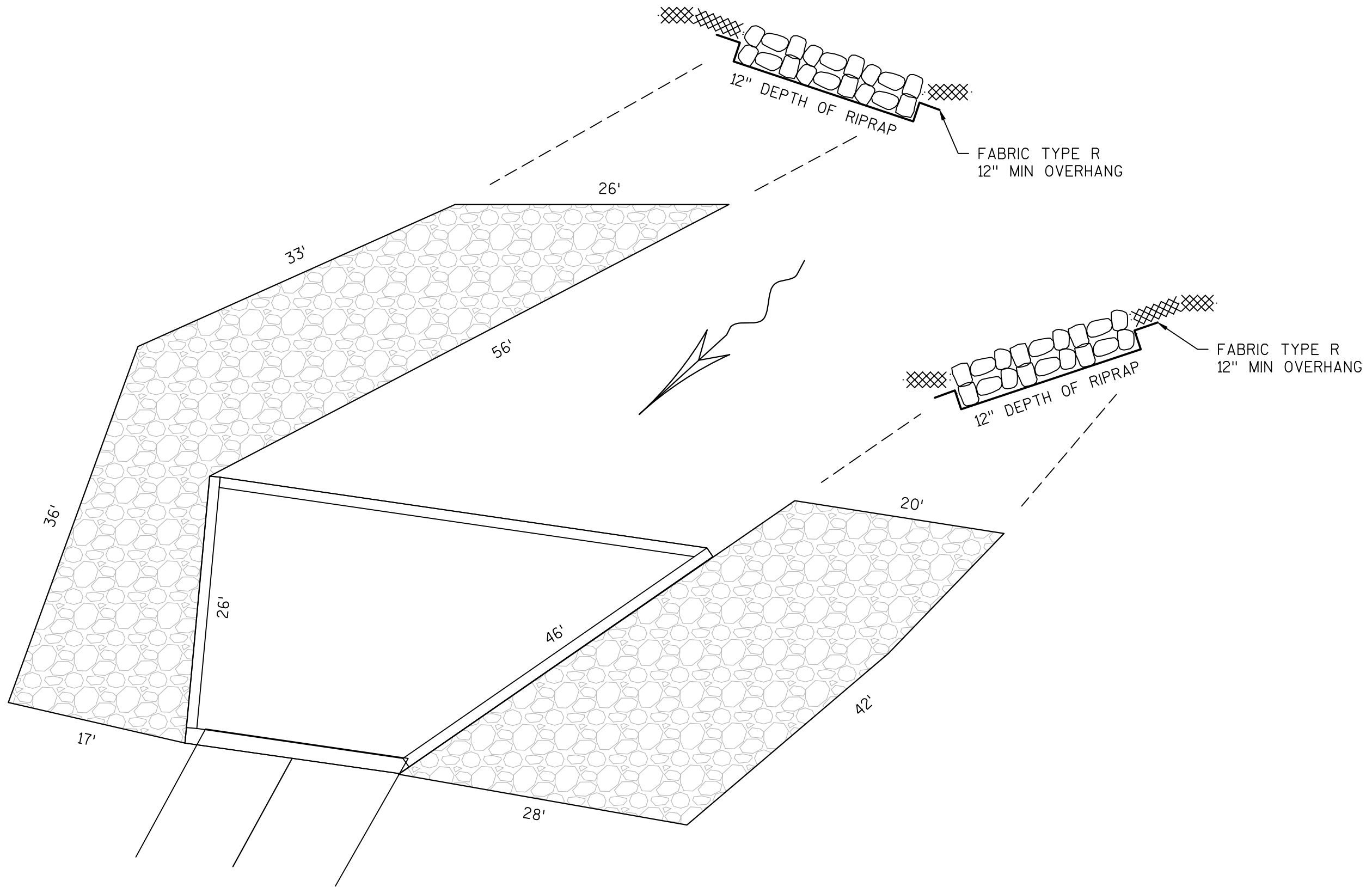
2



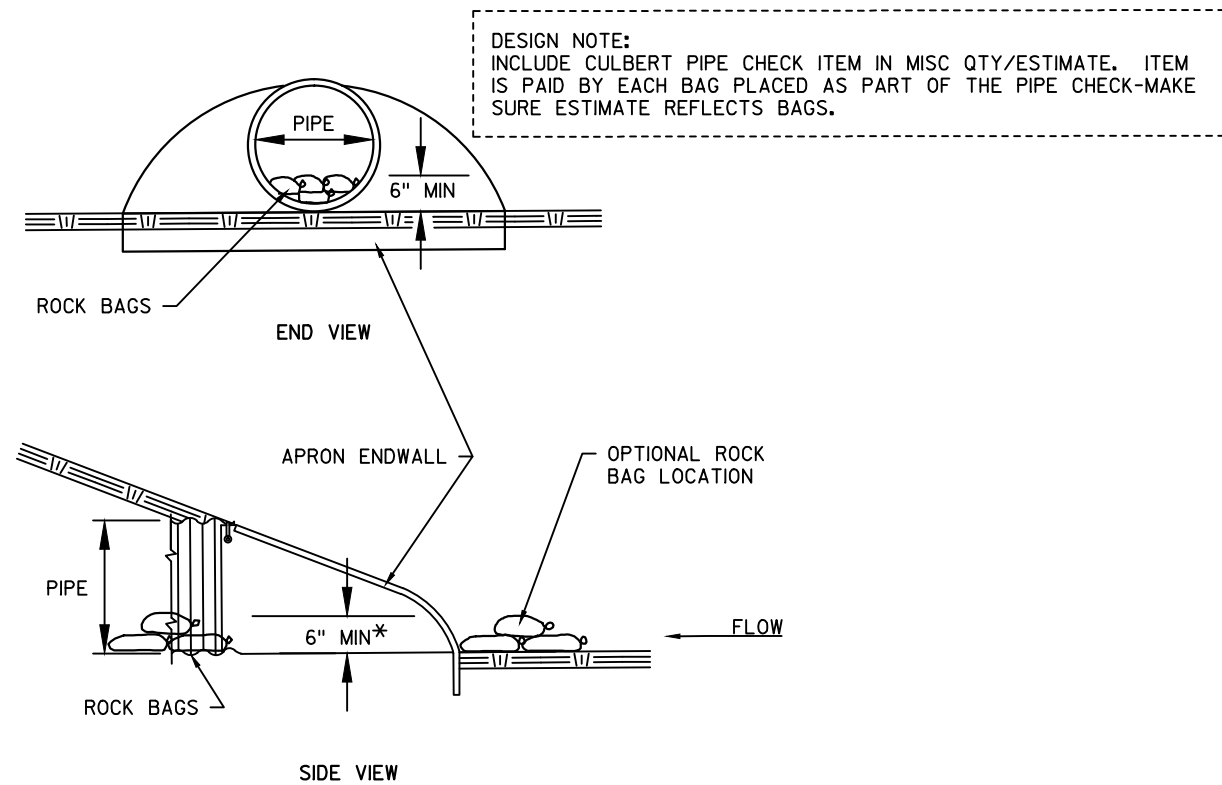




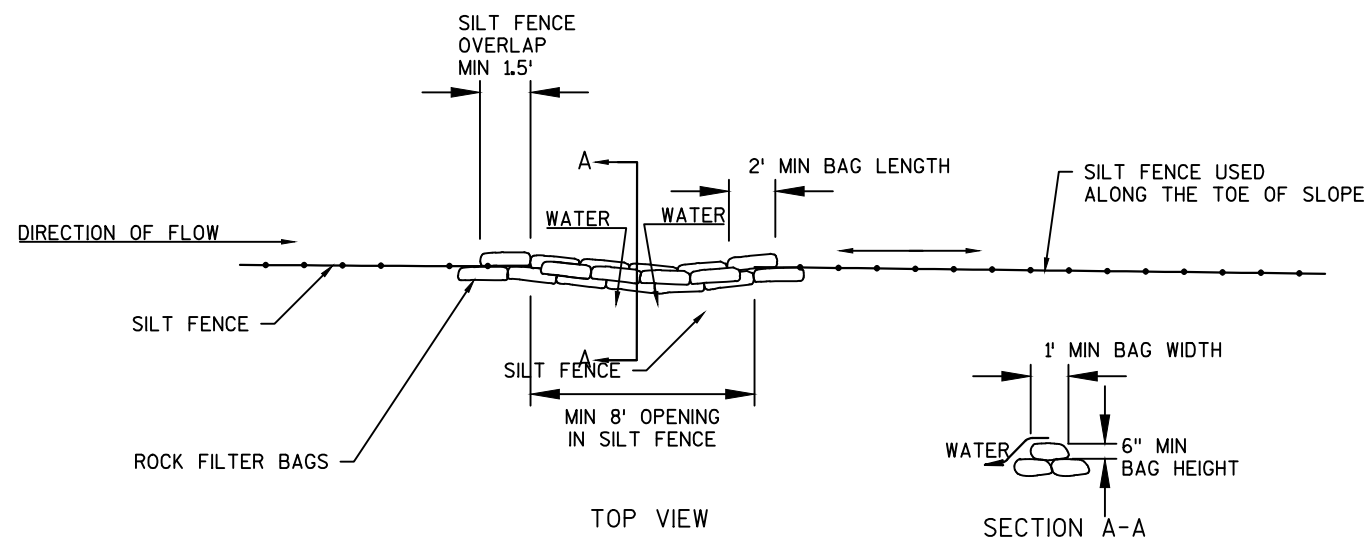
SOUTH END RIPRAP DIMENSIONS



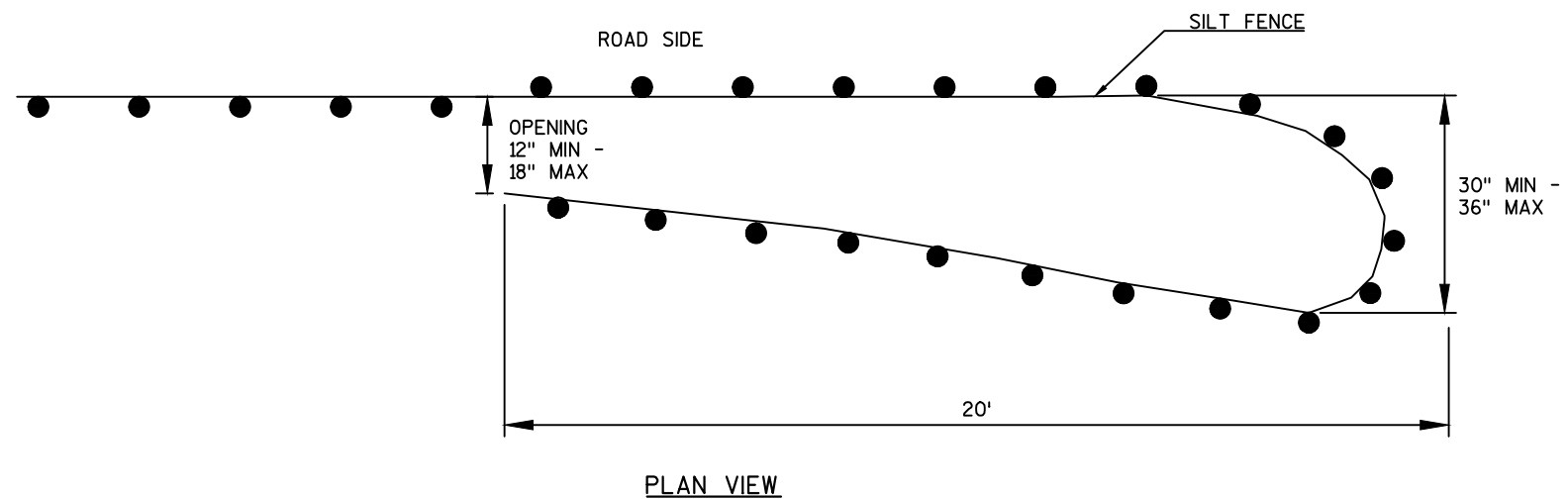
NORTH END RIPRAP DIMENSIONS



CULVERT PIPE CHECK
(INSTALL ON INLET END ONLY)



ROCK BAGS USED FOR SILT FENCE RELIEF



GENERAL NOTES:

SILT FENCE POSTS FOR THE TURN-AROUND SHOULD BE ON THE OUTSIDE OF THE TURN-AROUND AND TRENCHED IN ACCORDING TO SILT FENCE REQUIREMENTS

TEMPORARY SMALL ANIMAL TURN-AROUND

DATE 23MAY13			E S T I M A T E O F Q U A N T I T I E S		
LINE					9240-10-61
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0105	CLEARING	STA	4.000	4.000
0020	201.0205	GRUBBING	STA	4.000	4.000
0030	203.0500.S	REMOVING OLD STRUCTURE OVER WATERWAY (STATION) 01. STA 391+44	LS	1.000	1.000
0040	204.0165	REMOVING GUARDRAIL	LF	502.000	502.000
0050	205.0100	EXCAVATION COMMON	CY	1,300.000	1,300.000
0060	206.4000	EXCAVATION FOR STRUCTURES STRUCTURAL PLATE PIPE OR PIPE ARCHES (STATION) 01. STA 391+23	LS	1.000	1.000
0070	206.6000.S	TEMPORARY SHORING	SF	3,500.000	3,500.000
0080	208.0100	BORROW	CY	1,300.000	1,300.000
0090	209.0100	BACKFILL GRANULAR **P**	CY	750.000	750.000
0100	209.0300.S	BACKFILL COARSE AGGREGATE (SIZE) 01. NO. 2	CY	75.000	75.000
0110	210.0100	BACKFILL STRUCTURE	CY	1,090.000	1,090.000
0120	213.0100	FINISHING ROADWAY (PROJECT) 01. 9240-10-61	EACH	1.000	1.000
0130	305.0110	BASE AGGREGATE DENSE 3/4-INCH	TON	130.000	130.000
0140	305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	1,000.000	1,000.000
0150	455.0605	TACK COAT	GAL	70.000	70.000
0160	465.0105	ASPHALTIC SURFACE	TON	450.000	450.000
0170	465.0125	ASPHALTIC SURFACE TEMPORARY	TON	175.000	175.000
0180	504.0100	CONCRETE MASONRY CULVERTS	CY	124.000	124.000
0190	505.0410	BAR STEEL REINFORCEMENT HS CULVERTS	LB	8,110.000	8,110.000
0200	516.0500	RUBBERIZED MEMBRANE WATERPROOFING	SY	14.000	14.000
0210	520.0124	CULVERT PIPE CLASS III 24-INCH	LF	42.000	42.000
0220	520.1024	APRON ENDWALLS FOR CULVERT PIPE 24-INCH	EACH	2.000	2.000
0230	603.8000	CONCRETE BARRIER TEMPORARY PRECAST DELIVERED	LF	600.000	600.000
0240	603.8125	CONCRETE BARRIER TEMPORARY PRECAST INSTALLED	LF	1,000.000	1,000.000
0250	606.0200	RI PRAP MEDIUM	CY	125.000	125.000
0260	618.0100	MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) 01. 9240-10-61	EACH	1.000	1.000
0270	619.1000	MOBILIZATION	EACH	1.000	1.000
0280	624.0100	WATER	MGAL	3.000	3.000
0290	625.0100	TOPSOIL	SY	3,000.000	3,000.000
0300	627.0200	MULCHING	SY	3,500.000	3,500.000
0310	628.1504	SILT FENCE	LF	755.000	755.000
0320	628.1520	SILT FENCE MAINTENANCE	LF	755.000	755.000
0330	628.1905	MOBILIZATIONS EROSION CONTROL	EACH	1.000	1.000
0340	628.1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	2.000	2.000
0350	628.2006	EROSION MAT URBAN CLASS I TYPE A	SY	1,500.000	1,500.000
0360	628.5505	POLYETHYLENE SHEETING	SY	225.000	225.000
0370	628.6005	TURBIDITY BARRIERS	SY	180.000	180.000
0380	628.7504	TEMPORARY DITCH CHECKS	LF	48.000	48.000
0390	628.7555	CULVERT PIPE CHECKS	EACH	6.000	6.000
0400	628.7570	ROCK BAGS	EACH	84.000	84.000
0410	629.0210	FERTILIZER TYPE B	CWT	2.000	2.000
0420	630.0120	SEEDING MIXTURE NO. 20	LB	55.000	55.000
0430	630.0200	SEEDING TEMPORARY	LB	40.000	40.000
0440	633.1100	DELINEATORS TEMPORARY	EACH	50.000	50.000
0450	633.5200	MARKERS CULVERT END	EACH	4.000	4.000
0460	642.5001	FIELD OFFICE TYPE B	EACH	1.000	1.000
0470	643.0100	TRAFFIC CONTROL (PROJECT) 01. 9240-10-61	EACH	1.000	1.000

DATE 23MAY13		E S T I M A T E O F Q U A N T I T I E S			
LINE					9240-10-61
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0480	643.0300	TRAFFIC CONTROL DRUMS	DAY	2,250.000	2,250.000
0490	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	55.000	55.000
0500	643.0715	TRAFFIC CONTROL WARNING LIGHTS TYPE C	DAY	1,200.000	1,200.000
0510	643.0900	TRAFFIC CONTROL SIGNS	DAY	1,440.000	1,440.000
0520	645.0130	GEOTEXTILE FABRIC TYPE R	SY	380.000	380.000
0530	645.0140	GEOTEXTILE FABRIC TYPE SAS	SY	690.000	690.000
0540	646.0106	PAVEMENT MARKING EPOXY 4-INCH	LF	1,300.000	1,300.000
0550	646.0600	REMOVING PAVEMENT MARKINGS	LF	400.000	400.000
0560	649.0400	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH	LF	2,300.000	2,300.000
0570	649.1400	TEMPORARY PAVEMENT MARKING STOP LINE REMOVABLE TAPE 24-INCH	LF	24.000	24.000
0580	650.4500	CONSTRUCTION STAKING SUBGRADE	LF	400.000	400.000
0590	650.5000	CONSTRUCTION STAKING BASE	LF	400.000	400.000
0600	650.6000	CONSTRUCTION STAKING PIPE CULVERTS	EACH	1.000	1.000
0610	650.6500	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) 01. C-50-18	LS	1.000	1.000
0620	650.9910	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) 01. 9240-10-61	LS	1.000	1.000
0630	650.9920	CONSTRUCTION STAKING SLOPE STAKES	LF	400.000	400.000
0640	661.0100	TEMPORARY TRAFFIC SIGNALS FOR BRIDGES (STRUCTURE) 01. HAY CREEK CULVERT	LS	1.000	1.000
0650	690.0150	SAWING ASPHALT	LF	230.000	230.000
0660	715.0502	INCENTIVE STRENGTH CONCRETE STRUCTURES	DOL	750.000	750.000
0670	SPV.0090	SPECIAL 01. POLYMER COATED SSPA 16' 3"X10' 10"	LF	100.000	100.000
0680	SPV.0180	SPECIAL 01. SALVAGED STREAMBED MATERIAL	SY	360.000	360.000

REMOVALS AND SAWING

				203.0500.S REMOVING OLD STRUCTURE OVER WATERWAY					204.0165 REMOVING GUARDRAIL	690.0150 SAWING ASPHALT
STATION		LOCATION		201.0115 CLEARING (STA)	201.0215 GRUBBING (STA)	(LS)		(LF)		(LF)
STA 389+00 - STA 393+50		HAY CREEK		4	4	1		502		230
TOTAL				4	4	1		502		230

EARTHWORK

				206.4000 EXCAVATION FOR EXCAVATION COMMON (CY)	208.0100 STRUCTURE PIPE ARCH BORROW (LS) (CY)
STATION		LOCATION			
STA 389+00	- STA 393+50	HAY CREEK		1,300	1,300
TOTAL				1,300	1,300

ROADWAY

<u>ROADWAY</u>					305.0110	305.0120					
					BASE	BASE	465.0125				618.01
					213.0100	AGGREGATE	AGGREGATE	455.0605	465.0125	ASPHALTIC	MAINTENANCE
					FINISHING	DENSE	DENSE	TACK	ASPHALTIC	SURFACE	AND REPAIR
LENGTH					ROADWAY	3/4-INCH	1 1/4-INCH	COAT	SURFACE	TEMPORARY	OF HAUL ROADS
STATION	-	STATION	(FT)	LOCATION	(EACH)	(TON)	(TON)	(GAL)	(TON)	(TON)	(EACH)
STA 389+00	-	STA 393+50	450	HAY CREEK	1	150	1,040	75	510	175	1
TOTAL					1	150	1,040	75	510	175	1

EROSION CONTROL

<u>EROSION CONTROL</u>										628.1905	628.1910	628.2002			628.7504	628.7555	628.7570		
				624.0100	625.0100	627.0200	628.1504	628.1520	628.1905	628.1910	628.2002	628.5505	628.6005	628.7504	628.7555	628.7570	629.0210		
				WATER	TOPSOIL	MULCHING	SILT FENCE	SILT FENCE	MOBILIZATIONS	MOBILIZATIONS	EROSION MAT	POLYETHYLENE	TURBIDITY	TEMPORARY	CULVERT	ROCK	FERTILIZER		
STATION	-	STATION	LOCATION	(MGAL)	(SY)	(SY)	(LF)	(LF)	EROSION	EROSION	URBAN	SHEETING	BARRIER	DITCH	PIPE	BAGS	TYPE B		
									CONTROL	CONTROL	CLASS I			CHECKS	CHECKS	(EACH)	(CWT)		
STA 389+00	-	STA 393+50	HAY CREEK	3	3,000	3,500	755	755	1	2	1,500	225	180	48	6	84	2		
TOTAL				3	3,000	3,500	755	755	1	2	1,500	225	180	48	6	84	2		

PAVEMENT MARKING

			649.0400	649.1400		
			TEMPORARY	TEMPORARY		
			PAVEMENT	PAVEMENT		
			MARKING	MARKING		
			REMOVING	REMOVABLE		
			EPOXY	PAVEMENT	TAPE	REMOVABLE
			4-INCH	MARKINGS	4-INCH	TAPE 24-INCH
			(LF)	(LF)	(LF)	(LF)
STA 388+00	- STA 394+00	CENTERLINE	500	200	800	
STA 388+00	- STA 394+00	EDGE LINES	800	200	1,500	
STA 388+75	- STA 393+75	STOP BAR				24
TOTAL			1,300	400	2,300	24

TRAFFIC CONTROL

		603.8000	603.8125			643.0715	661.0100		
		CONCRETE	CONCRETE			TRAFFIC	TEMPORARY		
		BARRIER	BARRIER			CONTROL	TRAFFIC		
		TEMPORARY	TEMPORARY	643.0100	TRAFFIC	CONTROL	WARNING	TRAFFIC	SIGNALS
		PRECAST	PRECAST	TRAFFIC	CONTROL	BARRICADES	LIGHTS	CONTROL	FOR
		DELIVERED	INSTALLED	CONTROL	DRUMS	TYPE III	TYPE C	SIGNS	BRIDGES
		(LF)	(LF)	(EACH)	(DAY)	(DAY)	(DAY)	(DAY)	(LS)
HAY CREEK		600		1	150	55	150	300	1
	1		300		600		300	300	
	2		600		600		300	300	
	3		100		600		300	300	
					300		150	240	
TOTAL		600	1,000	1	2,250	55	1,200	1,440	1

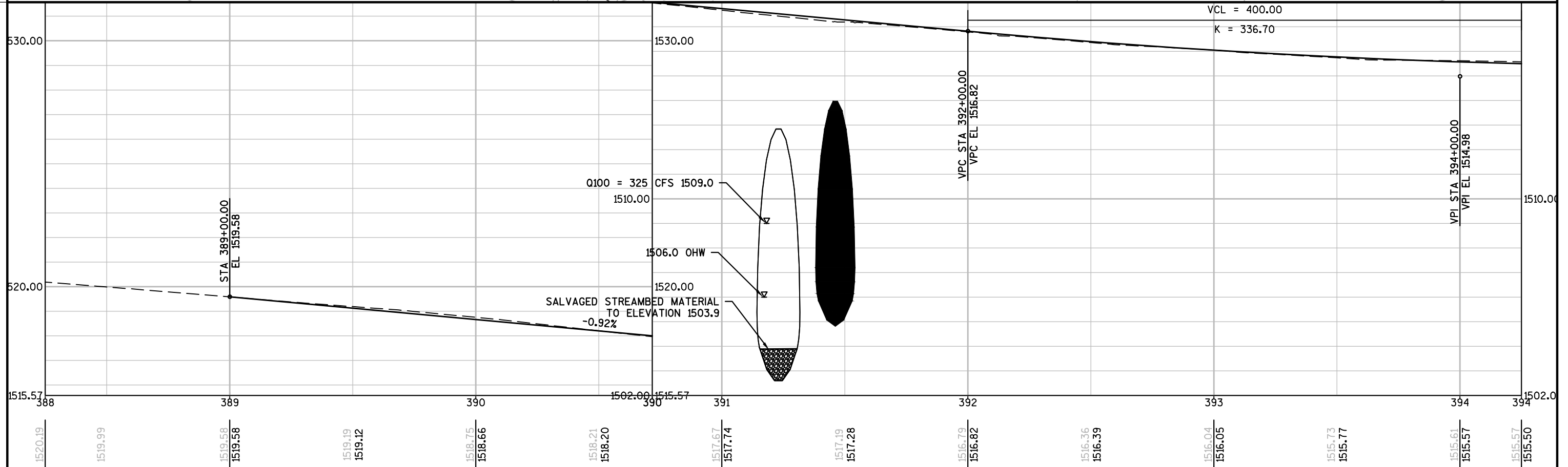
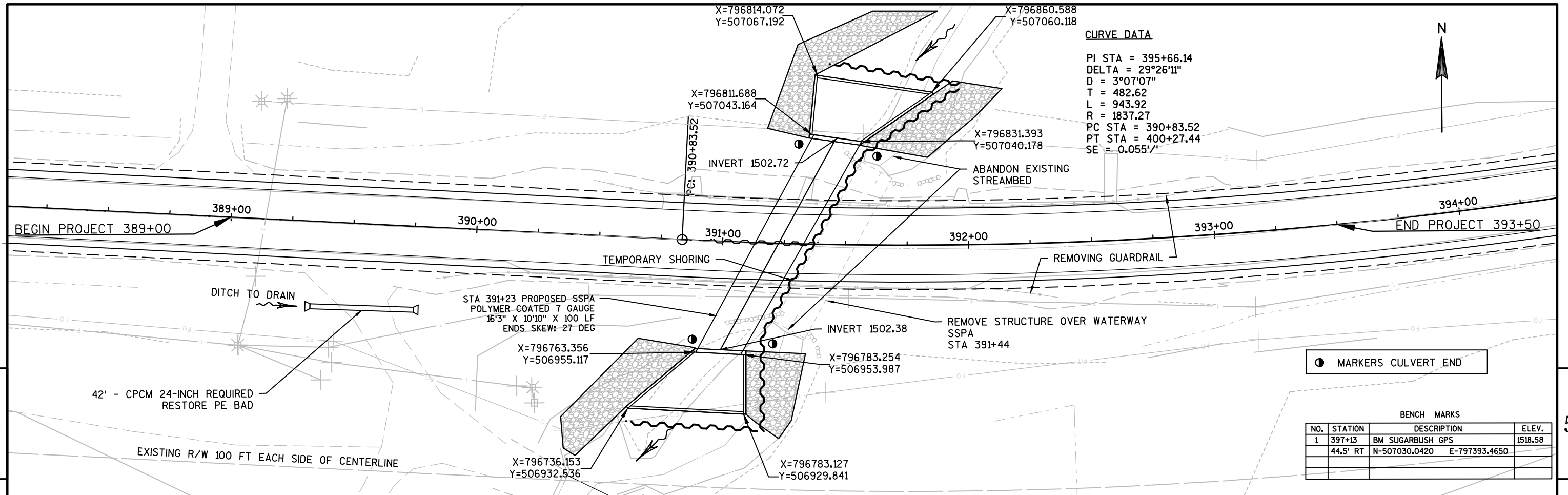
STRUCTURE AND CULVERT

		520.0124	520.1024	SPV0090.01			209.0300.S			633.5200	645.0130	645.0140	SPV.0180
		CULVERT PIPE	APRON	SSPA	206.6000.S	209.0100	BACKFILL	*210.0100	606.0200	MARKERS	GEOTEXTILE	GEOTEXTILE	SALVAGED
		CLASS III	ENDWALLS	16'3"X10'10"	TEMPORARY	BACKFILL	AGGREGATE	BACKFILL	RIPRAP	CULVERT	FABRIC	FABRIC	STREAMBED
		24"	24"	7 GAUGE	SHORING	GRANULAR	NO 2	STRUCTURE	MEDIUM	END	TYPE R	TYPE SAS	MATERIAL
		(LF)	(EACH)	(LF)	(SF)	(CY)	(CY)	(CY)	(CY)	(EACH)	(SY)	(SY)	(SY)
STA 391+50	C-50-18			100	3,500	750	75	626	125	4	380	690	360
STA 389+50	PE	42	2										
TOTAL		42	2	100	3,500	750	75	626	125	4	380	690	360

MIN. THICKNESS FOR 24 - INCH 0.064" STEEL
CONSTRUCTION STAKING

*464 see
structure plans

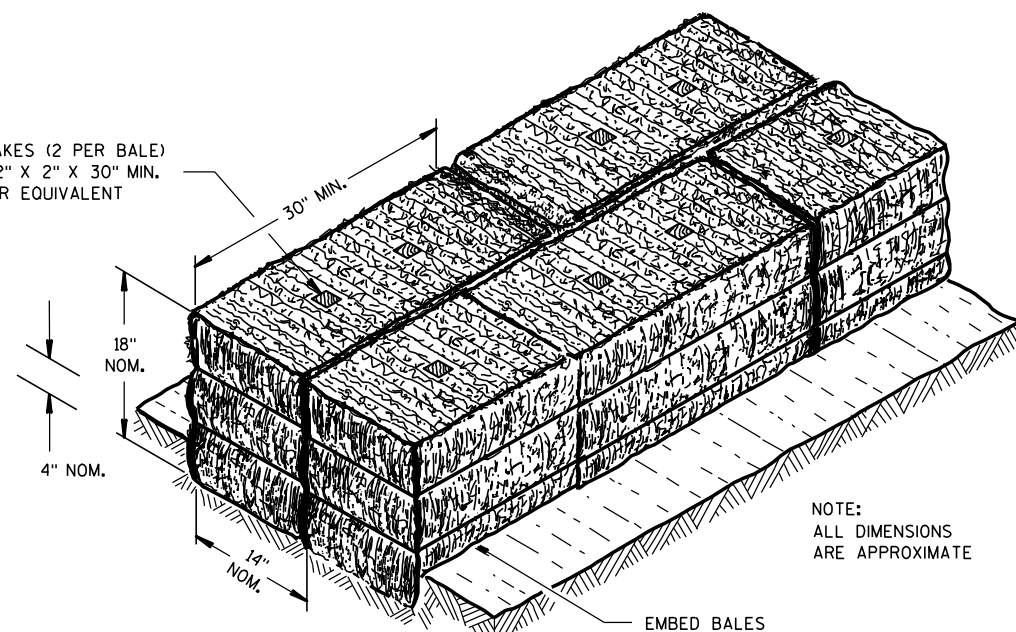
		650.4500	650.5000	650.6500	650.9920	650.6000		
		CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION	CONSTRUCTION		
		STAKING	STAKING	STAKING	STAKING	STAKING		
		SUBGRADE	BASE	LAYOUT	STAKES	CULVERTS		
		(LF)	(LF)	(LS)	(LF)	(EACH)		
STA 389+00	- STA 393+00	400	400	1	400			
STA 389+50	PE					1		
TOTAL		400	400	1	400	1		



Standard Detail Drawing List

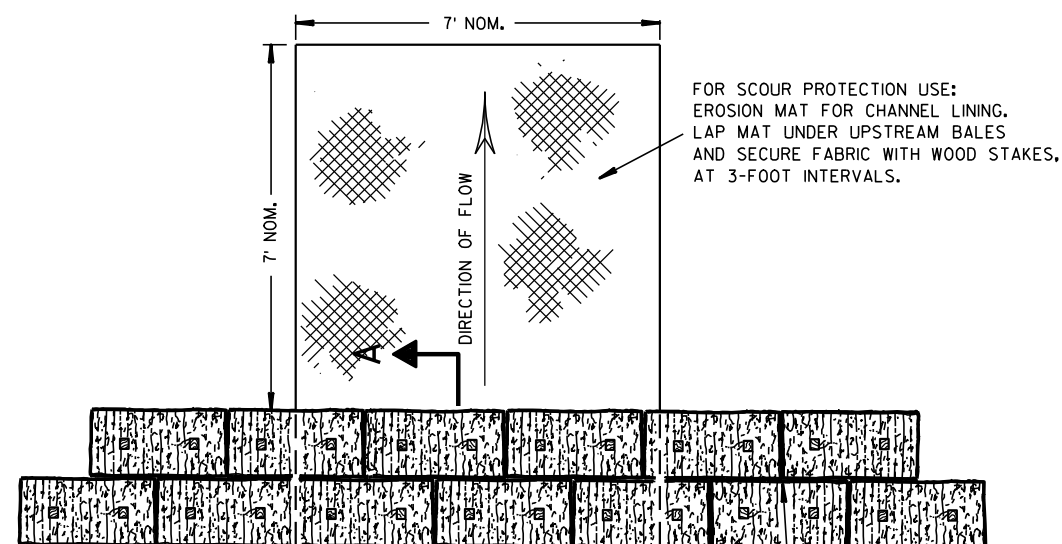
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
08E09-06	SILT FENCE
08E11-02	TURBIDITY BARRIER
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
09G02-03A	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03B	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
09G02-03C	BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION
12A03-10	NAME PLATE (STRUCTURES)
14B07-13A	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13B	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13C	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13D	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13E	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13F	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13G	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B07-13H	CONCRETE BARRIER TEMPORARY PRECAST, 12' -6"
14B29-01	SAFETY EDGE
15A02-07	DELINEATOR POST, DELINEATOR BRACKET AND DELINEATOR
15A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
15A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
15C08-15A	PAVEMENT MARKING (MAINLINE)
15C12-03	TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)
15D33-02	TRAFFIC CONTROL, ONE LANE ROAD WITH TEMPORARY SIGNALS

WOOD STAKES (2 PER BALE)
NOMINAL 2" X 2" X 30" MIN.
LENGTH OR EQUIVALENT



NOTE:
ALL DIMENSIONS
ARE APPROXIMATE

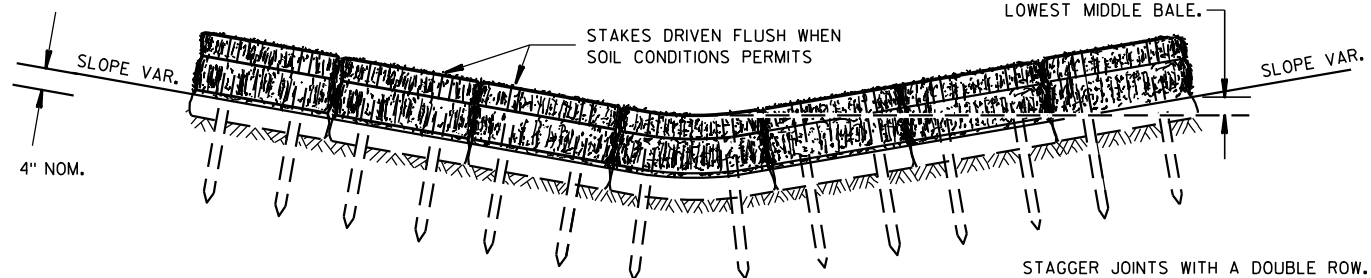
SECTION A-A



PLAN VIEW

STAGGER JOINTS BETWEEN ADJACENT
ROWS OF BALES.

BOTTOM ELEVATION OF END BALE SHALL
BE EQUAL TO OR GREATER THAN TOP OF
LOWEST MIDDLE BALE.



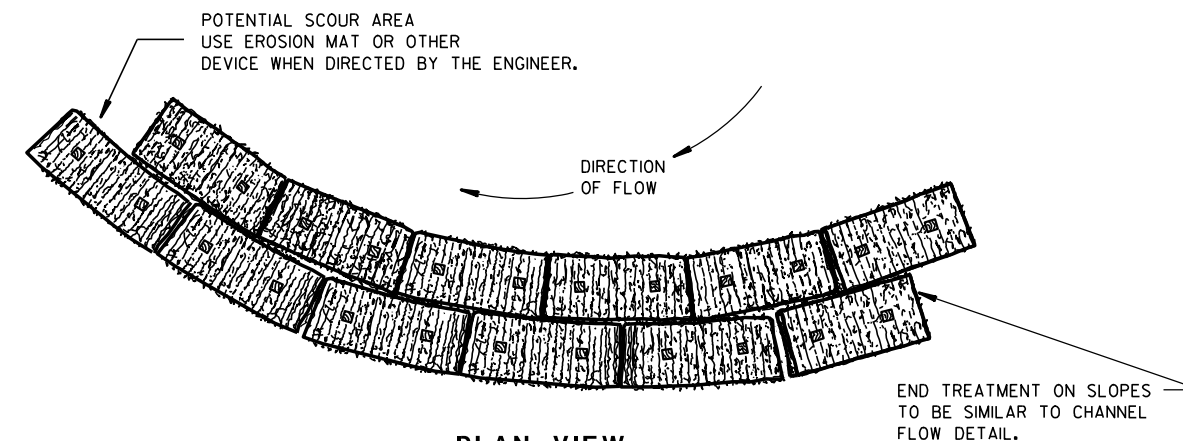
FRONT ELEVATION

TEMPORARY DITCH CHECK USING EROSION BALES ①

GENERAL NOTES

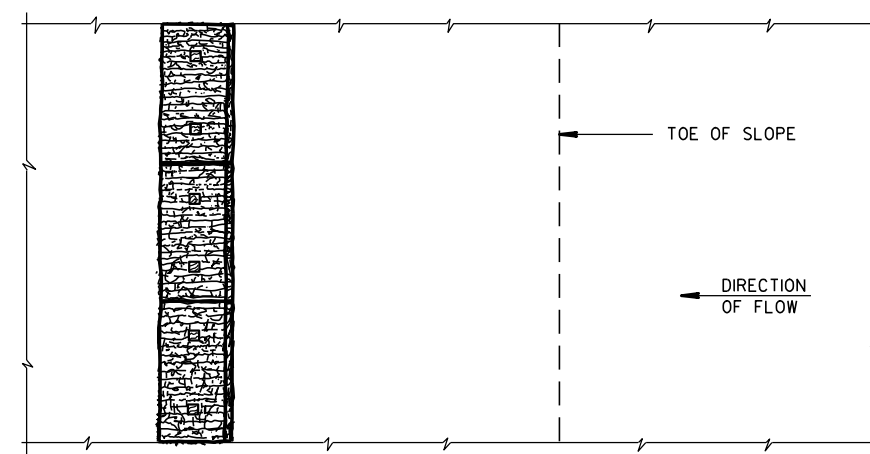
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

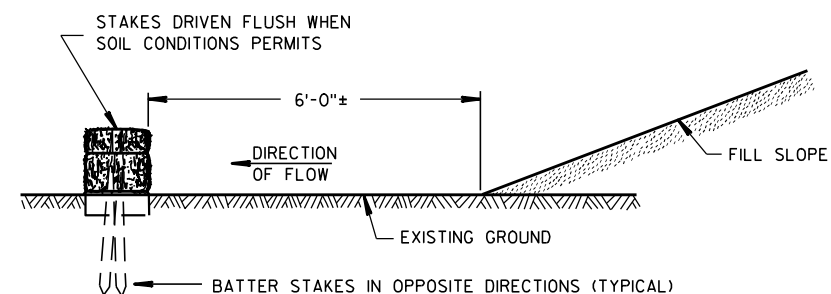


PLAN VIEW

WHEN ALTERING THE DIRECTION OF FLOW



PLAN VIEW



FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

EROSION BALES FOR SHEET FLOW

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

FHWA

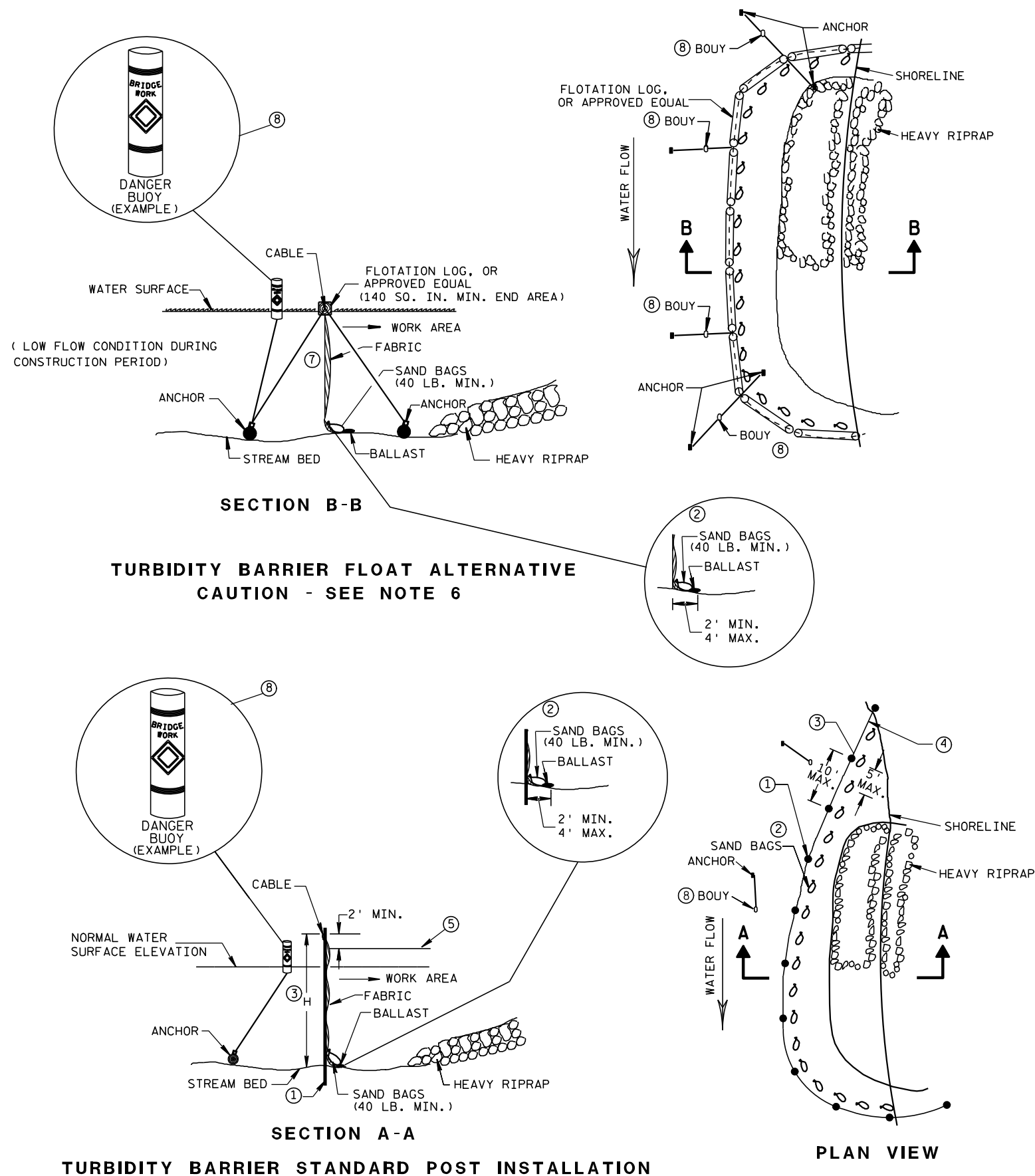
/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1 1/8" X 1 1/8" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<p>SILT FENCE</p>	
<p>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</p>	
<p>APPROVED 4-29-05 DATE</p>	<p>/s/ Beth Cannestra CHIEF ROADWAY DEVELOPMENT ENGINEER</p>

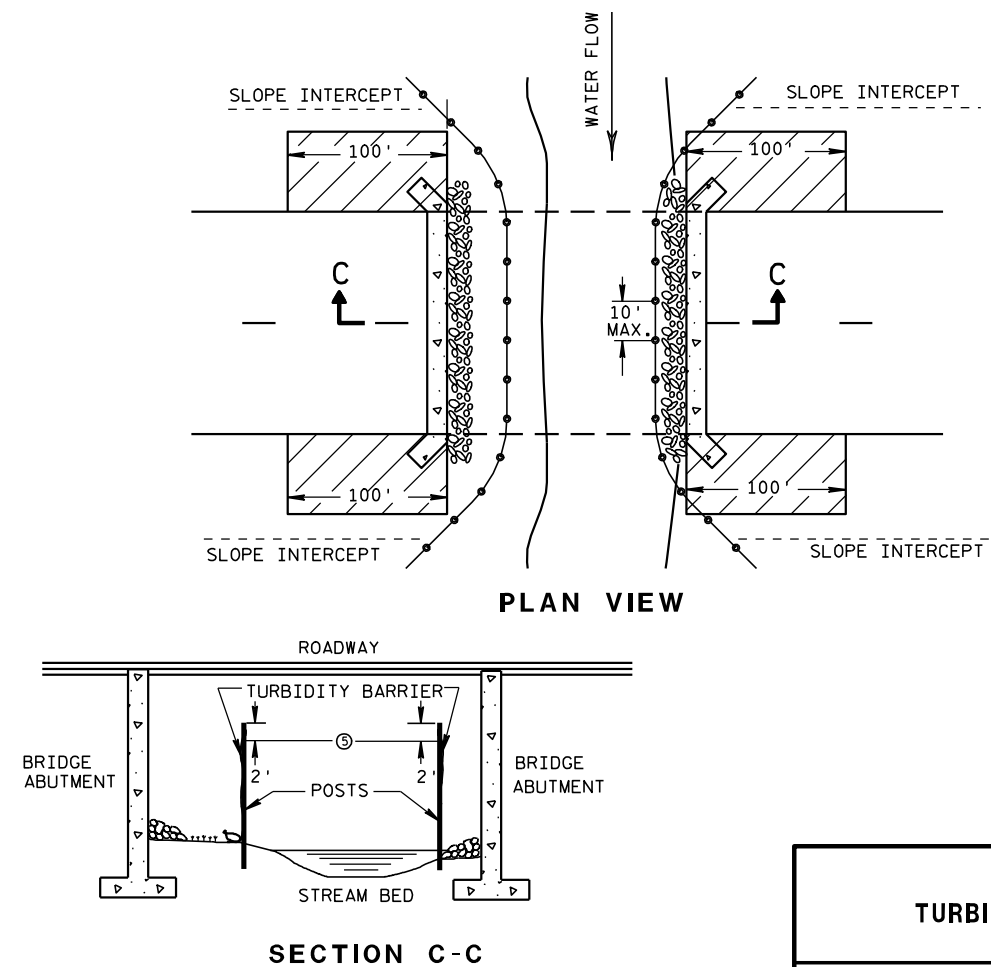


GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TURBIDITY BARRIER MAY BE REMOVED AT THE ENGINEERS DISCRETION, WHEN PERMANENT EROSION CONTROL MEASURES HAVE BEEN ESTABLISHED.

- ① DRIVEN STEEL POSTS, PIPES, OR CHANNELS. LENGTH SHALL BE SUFFICIENT TO SECURELY SUPPORT BARRIER AT HIGH WATER ELEVATIONS.
- ② SANDBAGS TO BE USED AS ADDITIONAL BALLAST WHEN ORDERED BY THE ENGINEER TO MEET ADVERSE FIELD CONDITIONS. SPACE AS APPROPRIATE FOR SITE CONDITIONS.
- ③ WHEN BARRIER HEIGHT, H, EXCEEDS 8 FT., POST SPACING MAY NEED TO BE DECREASED.
- ④ IN WATERWAYS SUBJECT TO FLUCTUATING WATER ELEVATIONS, PROVISIONS SHOULD BE MADE TO ALLOW THE WATER TO EQUALIZE ON EACH SIDE OF THE BARRIER. THIS MAY BE ACCOMPLISHED BY LEAVING A PORTION OF THE BARRIER OPEN ON THE UPSTREAM END.
- ⑤ ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION PERIOD. MINIMUM BARRIER HEIGHT SHALL BE 2' GREATER THAN EITHER THE 02 ELEVATION OR THE ESTIMATED HIGH WATER ELEVATION DURING CONSTRUCTION, WHICHEVER IS GREATER.
- ⑥ FLOAT ALTERNATIVE WILL ONLY BE ALLOWED WITH WRITTEN APPROVAL OF THE ENGINEER, AND IS MEANT FOR LOCATIONS WHERE BED ROCK PREVENTS THE INSTALLATION OF POSTS.
- ⑦ ALLOW SUFFICIENT SLACK VERTICALLY AND HORIZONTALLY SO THAT SEDIMENT BUILD UP WILL NOT SEPARATE OR LOWER THE TURBIDITY BARRIER.
- ⑧ USE AS DIRECTED BY COAST GUARD OR DNR PERMIT WHEN WORKING IN NAVIGABLE WATERWAYS.



TURBIDITY BARRIER DETAIL SHOWING TYPICAL PLACEMENT AT STRUCTURES

TURBIDITY BARRIER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

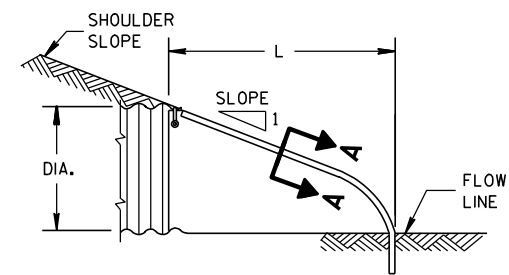
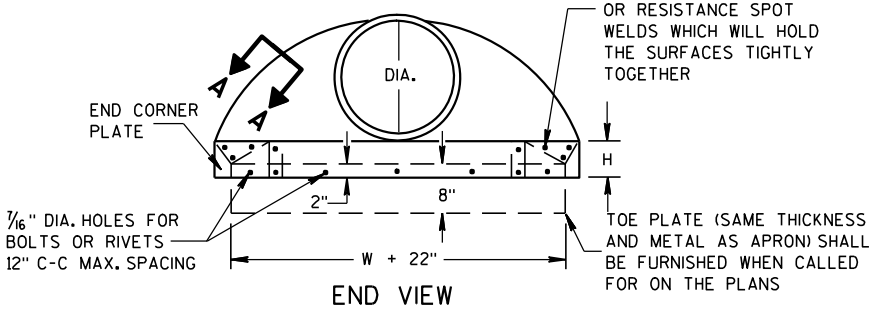
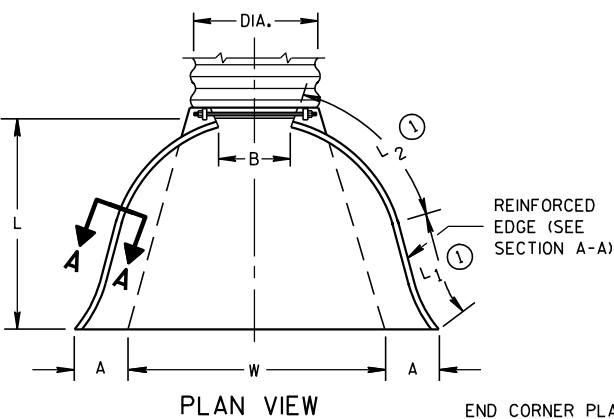
6/04/02
DATE

FHWA

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY	
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1½")	L ₁ ①	L ₂ ①	W (±2")			
12	.064	.060	6	6	6	21	12	17½	24	2½ to 1	1 Pc.	
15	.064	.060	7	8	6	26	14	21¾	30	2½ to 1	1 Pc.	
18	.064	.060	8	10	6	31	15	28¼	36	2½ to 1	1 Pc.	
21	.064	.060	9	12	6	36	18	29⅝	42	2½ to 1	1 Pc.	
24	.064	.075	10	13	6	41	18	37¼	48	2½ to 1	1 Pc.	
30	.079	.075	12	16	8	51	18	52¼	60	2½ to 1	1 Pc.	
36	.079	.105	14	19	9	60	24	59¾	72	2½ to 1	2 Pc.	
42	.109	.105	16	22	11	69	24	75⅝	84	2½ to 1	2 Pc.	
48	.109	.105	18	27	12	78	24	81	90	2¼ to 1	3 Pc.	
54	.109	.105	18	30	12	84	30	85½	102	2¼ to 1	3 Pc.	
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.	
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.	
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.	
78	.109x	.105x	18	42	12	87	—	—	132	1½ to 1	3 Pc.	
84	.109x	.105x	18	45	12	87	—	—	138	1½ to 1	3 Pc.	
90	.109x	.105x	18	37	12	87	—	—	144	1½ to 1	3 Pc.	
96	.109x	.105x	18	35	12	87	—	—	150	1½ to 1	3 Pc.	

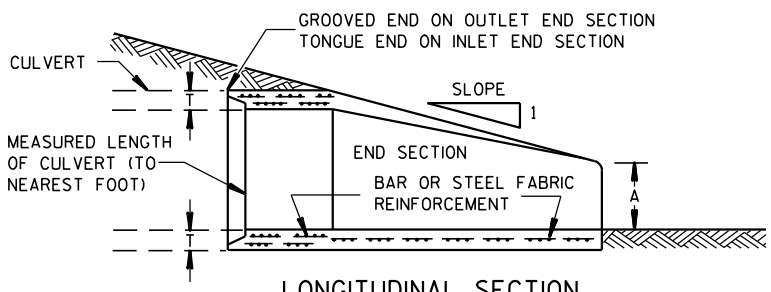
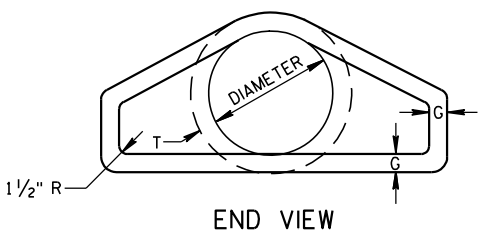
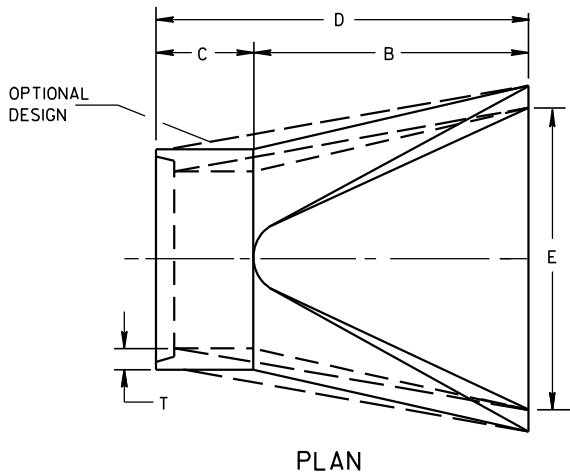
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



METAL ENDWALLS

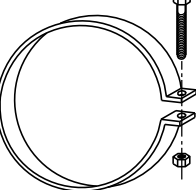
REINFORCED CONCRETE APRON ENDWALLS								
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE
	T	A	B	C	D	E	G	
12	2	4	24	48 ⁷ / ₈	72 ⁷ / ₈	24	2	3 to 1
15	2 ¹ / ₄	6	27	46	73	30	2 ¹ / ₄	3 to 1
18	2 ² / ₂	9	27	46	73	36	2 ² / ₂	3 to 1
21	2 ³ / ₄	9	36	37 ¹ / ₂	73 ¹ / ₂	42	2 ³ / ₄	3 to 1
24	3	9 ¹ / ₂	43 ¹ / ₂	30	73 ¹ / ₂	48	3	3 to 1
27	3 ¹ / ₄	10 ¹ / ₂	49 ¹ / ₂	24	73 ¹ / ₂	54	3 ¹ / ₄	3 to 1
30	3 ¹ / ₂	12	54	19 ³ / ₄	73 ¹ / ₂	60	3 ¹ / ₂	3 to 1
36	4	15	63	34 ³ / ₄	97 ³ / ₄	72	4	3 to 1
42	4 ¹ / ₂	21	63	35	98	78	4 ¹ / ₂	3 to 1
48	5	24	72	26	98	84	5	3 to 1
54	5 ¹ / ₂	27	65	^{**} 33 ¹ / ₄ - ^{**} 35	^{**} 98 ¹ / ₄ - ^{**} 100	90	5 ¹ / ₂	2 ⁵ / ₈ to 1
60	6	^{**} 30- ^{**} 35	60	39	99	96	5	2 to 1
66	6 ¹ / ₂	^{**} 24- ^{**} 30	^{**} 72- ^{**} 78	^{**} 21- ^{**} 27	99	102	5 ¹ / ₂	2 to 1
72	7	^{**} 24- ^{**} 36	78	21	99	108	6	2 to 1
78	7 ¹ / ₂	^{**} 24- ^{**} 36	78	21	99	114	6 ¹ / ₂	2 to 1
84	8	36	90 ¹ / ₂	21	111 ¹ / ₂	120	6 ¹ / ₂	1 ¹ / ₂ to 1
90	8 ¹ / ₂	41	87 ¹ / ₂	24	111 ¹ / ₂	132	6 ¹ / ₂	1 ¹ / ₂ to 1

* MINIMUM
** MAXIMUM

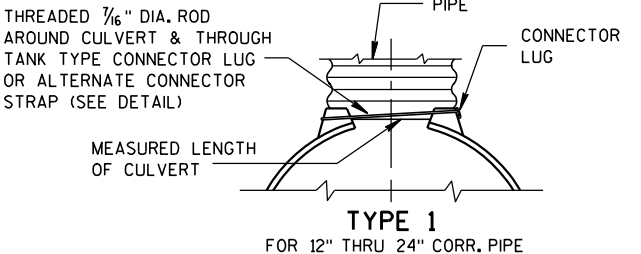


CONCRETE ENDWALLS

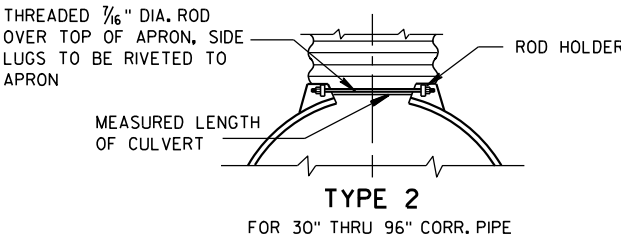
1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



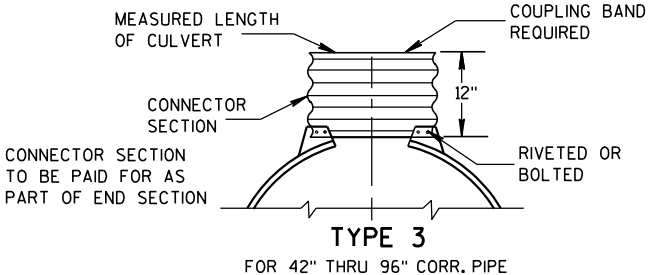
ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



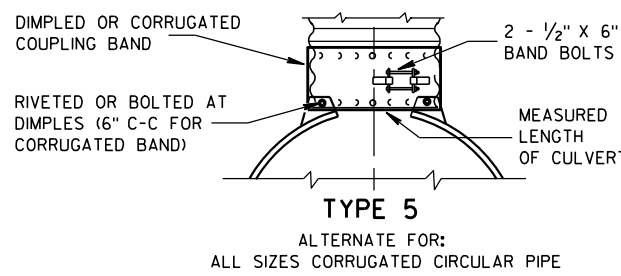
TYPE 1
FOR 12" THRU 24" CORR. PIPE



TYPE 2
FOR 30" THRU 96" CORR. PIPE



TYPE 3
FOR 42" THRU 96" CORR. PIPE



TYPE 5
ALTERNATE FOR:
ALL SIZES CORRUGATED CIRCULAR PIPE

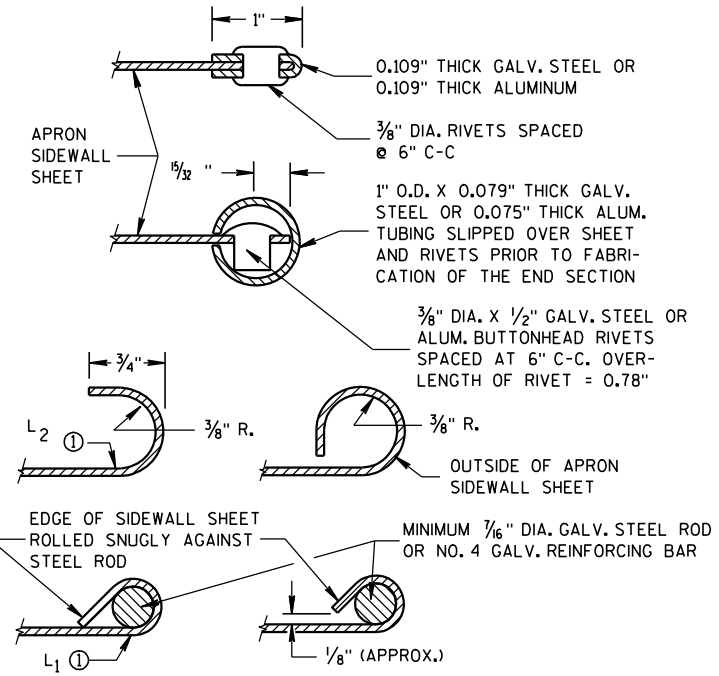
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

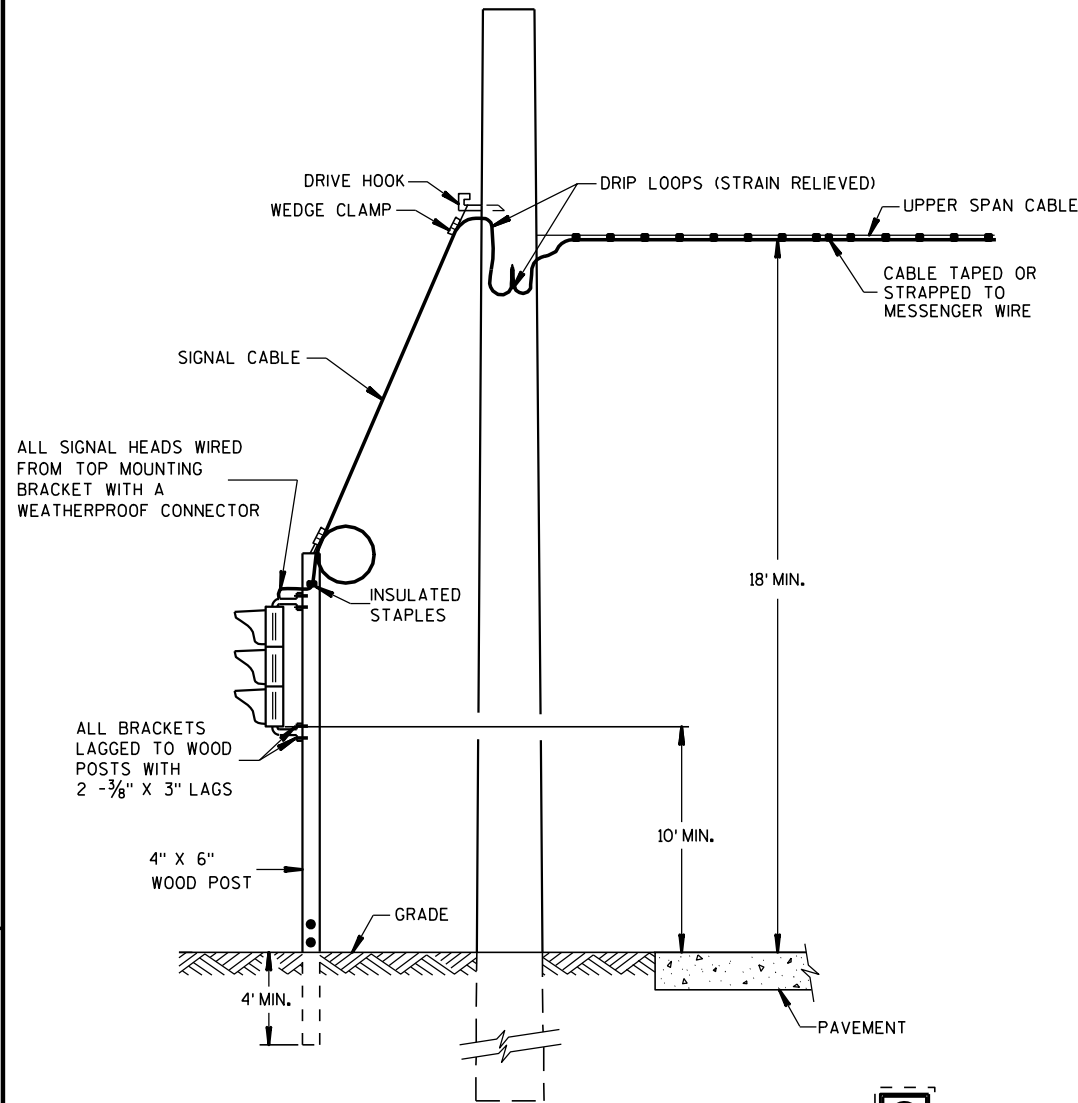
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
CULVERT PIPE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

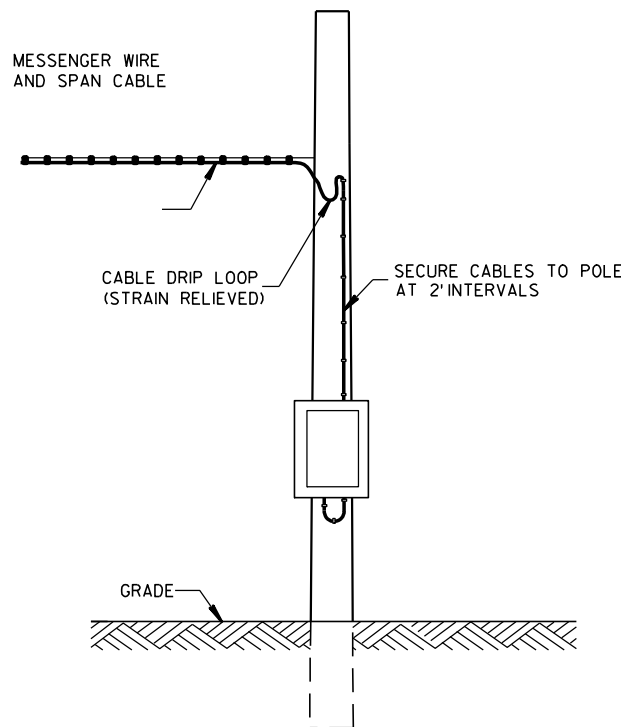
APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



TYPICAL DROP TO TRAFFIC SIGNAL FACE

OFFSET DISTANCES FOR TEMPORARY NON-BREAKAWAY POLES	
SPEED LIMIT	OFFSET DISTANCE**
GREATER THAN 45 MPH	18 FT
45 MPH OR LESS	12 FT
45 MPH OR LESS W/ CURBS	2 FT
**NOTE: OFFSET MEASURED FROM OUTER EDGE OF OUTSIDE THRU LANE.	

MINIMUM POLE LENGTHS	CLASS	MINIMUM BURIAL DEPTHS
25 FEET	Ⅴ	5 FEET
30 FEET	Ⅴ	6 FEET
35 FEET	Ⅳ	7 FEET
40 FEET	Ⅳ	8 FEET
45 FEET	Ⅳ	9 FEET



POLE MOUNT CABINET INSTALLATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE MOUNTED TRAFFIC SIGNAL CONTROL CABINET MAYBE MOUNTED ON THE SERVICE POLE IF THE ELECTRICAL UTILITY ALLOWS THE INSTALLATION.

WHEN UTILITY PLOES ARE USED TO SPAN THE TEMPORARY OVERHEAD CABLE, WRITTEN PERMISSION MUST BE OBTAINED FROM THE OWNER OF THE POLES AND GIVEN TO THE PROJECT MANAGER. ALL PERTINENT UTILITY AND CODE CLEARANCES SHALL BE MAINTAINED.

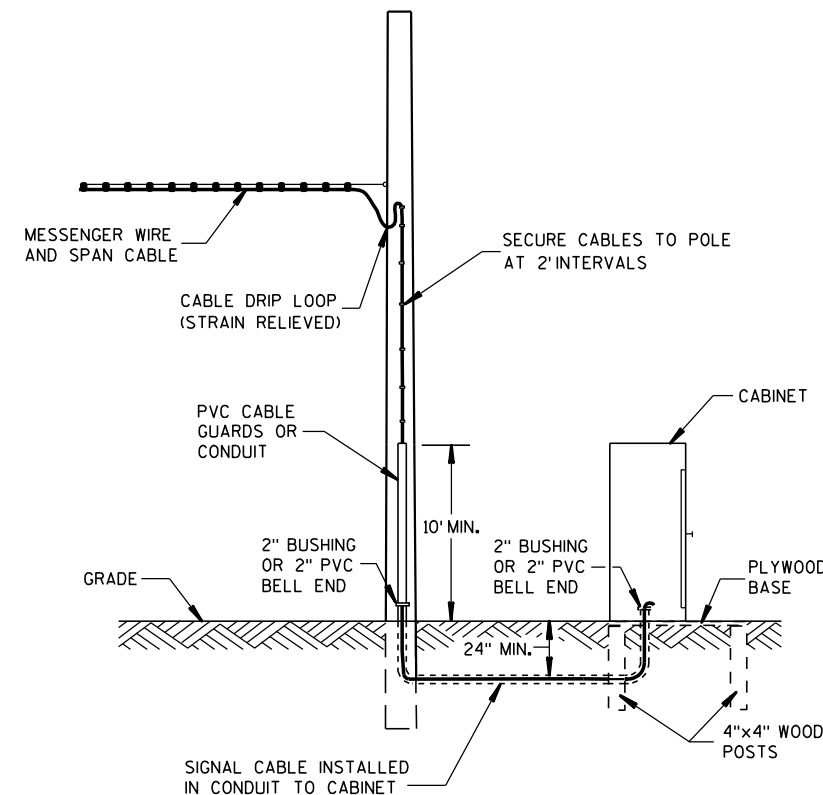
WOOD POLES (NONBREAKAWAY) SHALL BE NO CLOSER TO EDGE OF PAVEMENT THAN OFFSET DISTANCE CHART ALLOWS OR 4 FEET BEHIND PROTECTIVE BARRIER (BEAMGUARD, ETC.).

WOOD POSTS (BREAKAWAY) SHALL BE NO CLOSER THAN 2 FEET OUTSIDE OF SHOULDER.

VERTICAL CLEARANCE ETC. PER NEC.

TRAFFIC SIGNAL FACES SHALL BE TYPICALLY PLACED 12 FEET FROM EDGE OF PAVEMENT.

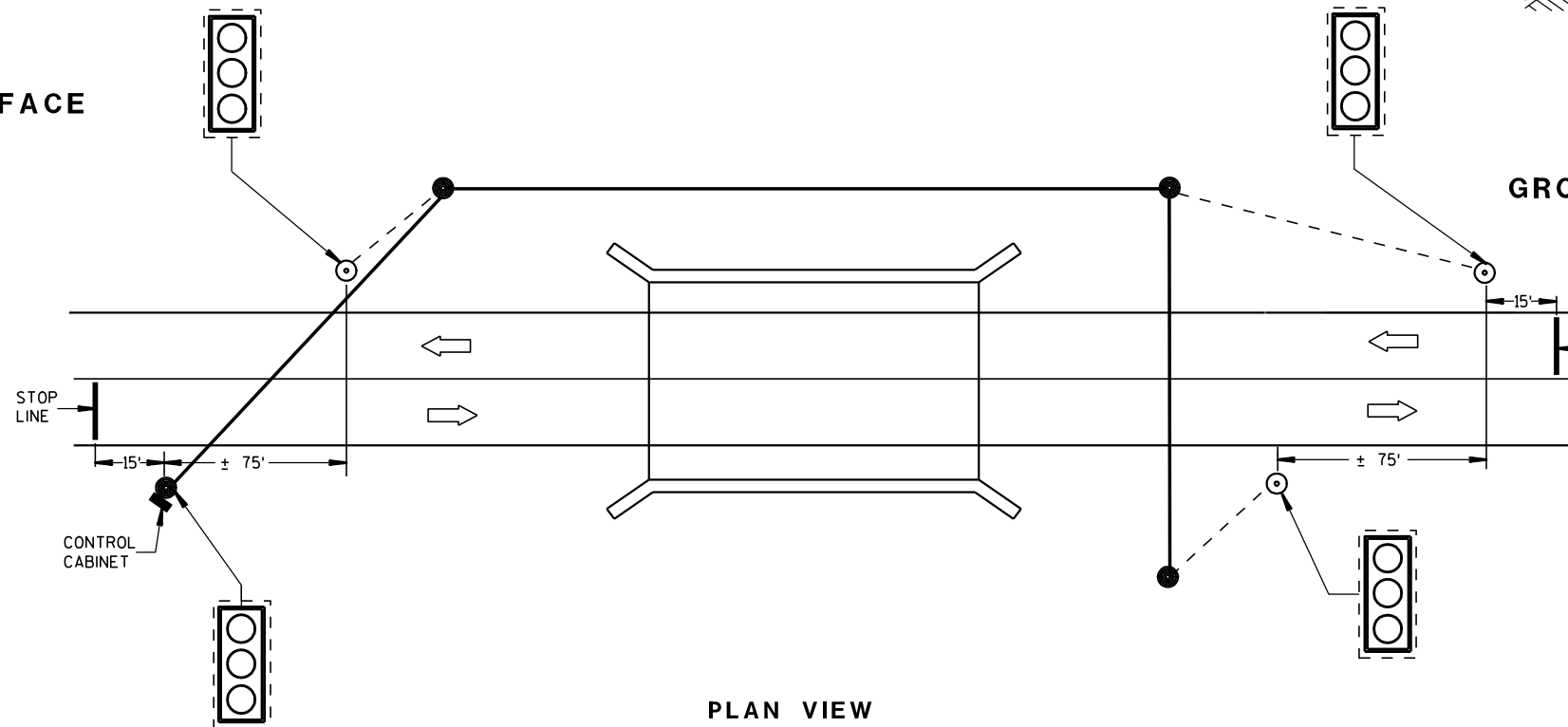
EACH TRAFFIC SIGNAL FACE SHALL HAVE A BACKPLATE.



GROUND MOUNT CABINET INSTALLATION

LEGEND

- WOOD POLE (NONBREAKAWAY)
- WOOD POST (BREAKAWAY)
- SIGNAL CABLE
- SIGNAL CABLE W/MESSENGER
- LED TRAFFIC SIGNAL FACE WITH BACKPLATE
- DIRECTION OF TRAFFIC

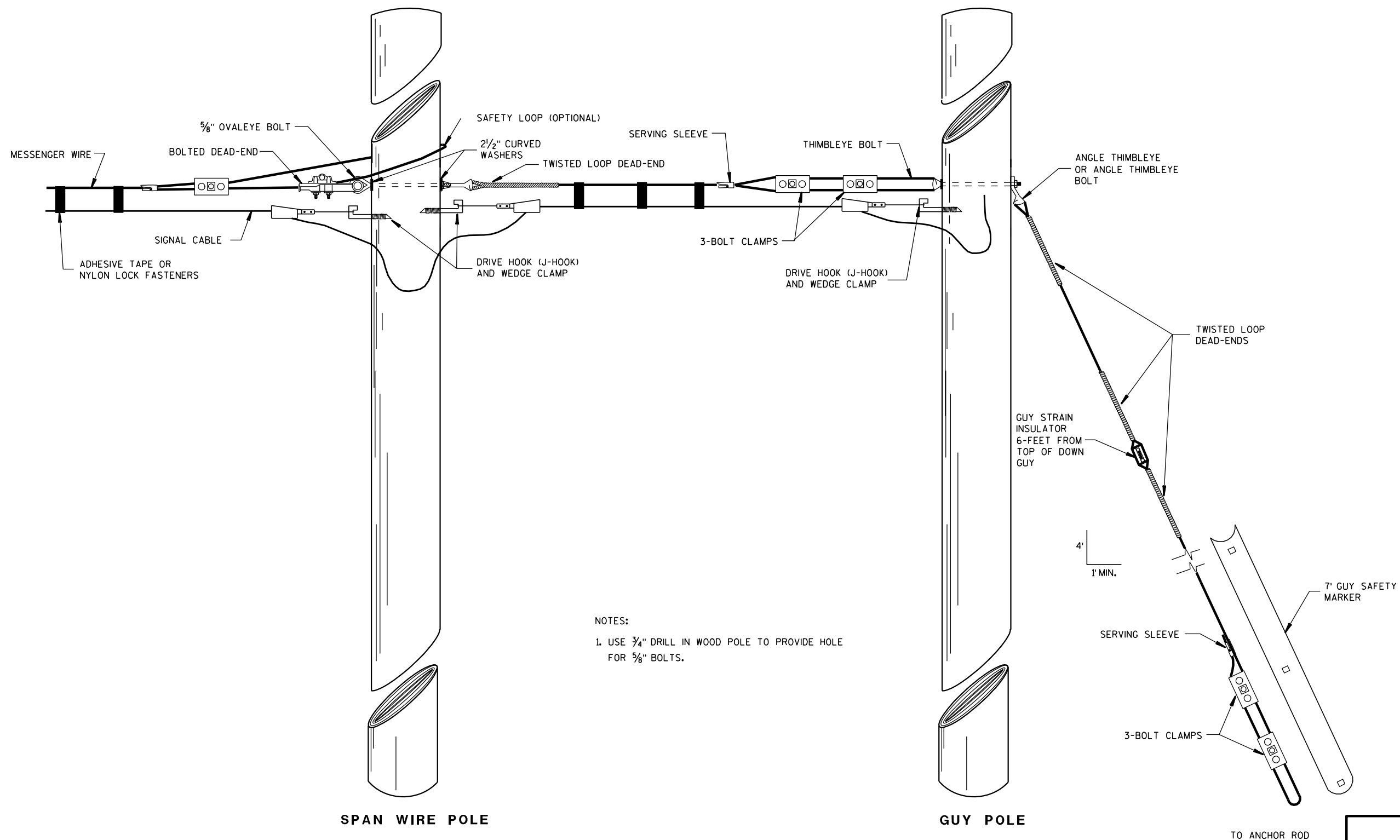


PLAN VIEW
TYPICAL BRIDGE TEMPORARY TRAFFIC SIGNAL LOCATION

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/2/2011 DATE /S/ Thomas J. Goring
STATE ELECTRICAL ENGINEER FOR HWYS
FHWA



NOTES:
1. USE 3/4" DRILL IN WOOD POLE TO PROVIDE HOLE FOR 5/8" BOLTS.

TYPICAL DEAD-ENDINGS OR GUYING

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

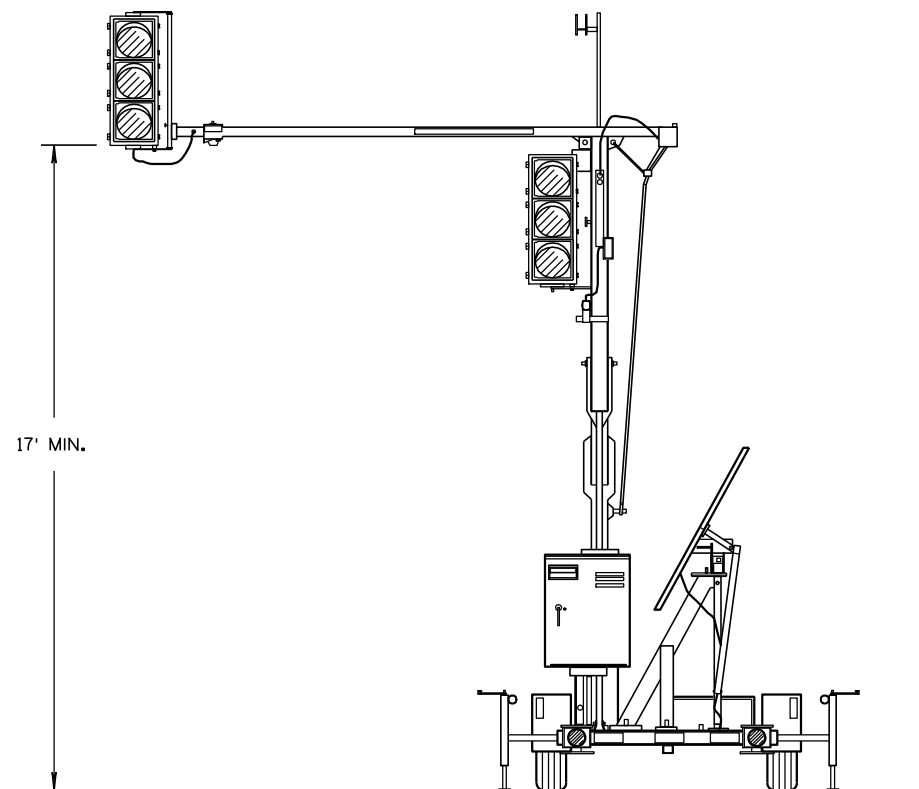
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/2/2011
DATE

/S/ Thomas J. Goring
STATE ELECTRICAL ENGINEER FOR HWYS

FHWA

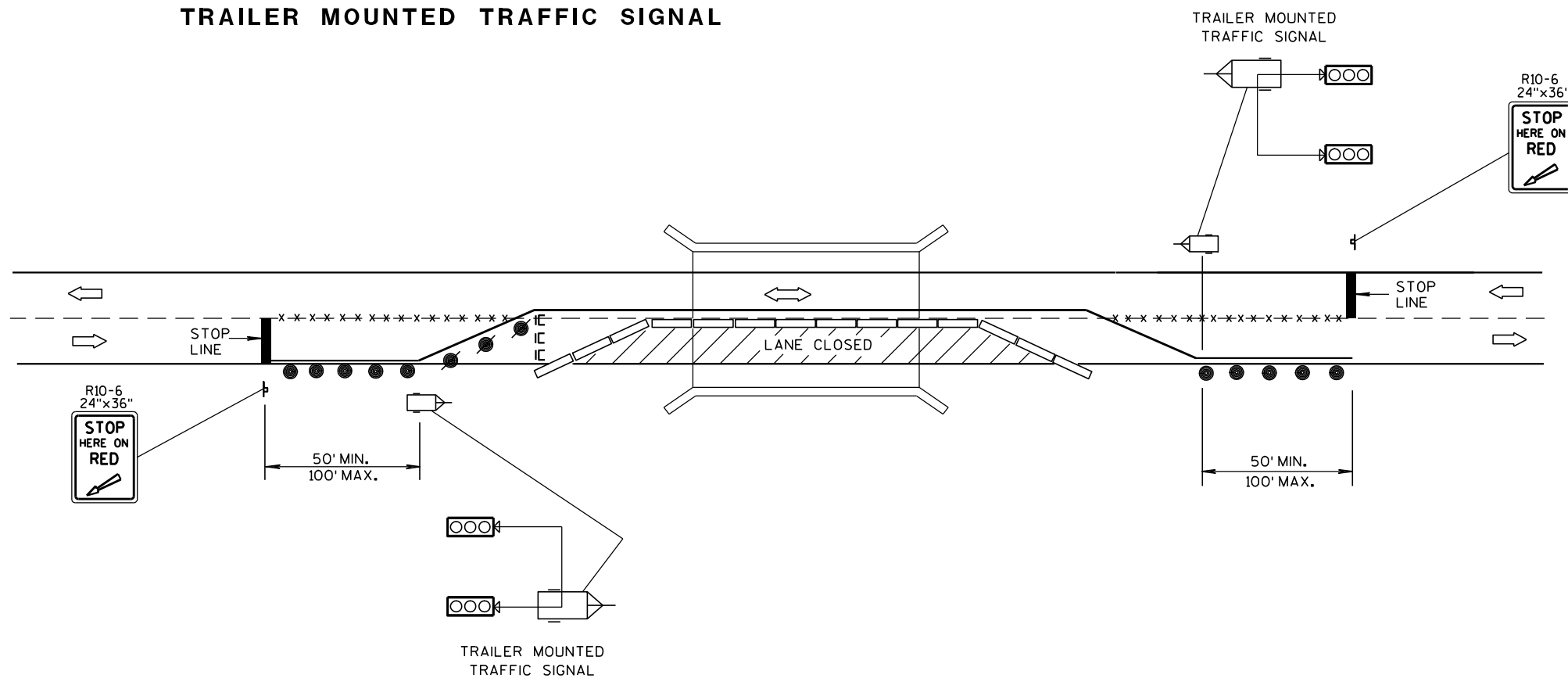


TRAILER MOUNTED TRAFFIC SIGNAL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SIGNING, PAVEMENT MARKING AND LANE CONTROL REQUIREMENTS SHALL CONFORM TO STANDARD DETAIL DRAWING 15 D 33.



TYPICAL TRAILER MOUNTED TRAFFIC SIGNAL LOCATION

LEGEND

- ⌵ POST MOUNTED SIGN
- *-x-* REMOVING PAVEMENT MARKING
- IC TYPE III BARRICADE WITH SIGN
- /● DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY-BURN)
- ▬ TEMPORARY PRECAST CONCRETE BARRIER
- ⌵ TRAILER MOUNTED TRAFFIC SIGNAL
- ➡ DIRECTION OF TRAFFIC FLOW

BRIDGE TEMPORARY TRAFFIC SIGNAL INSTALLATION

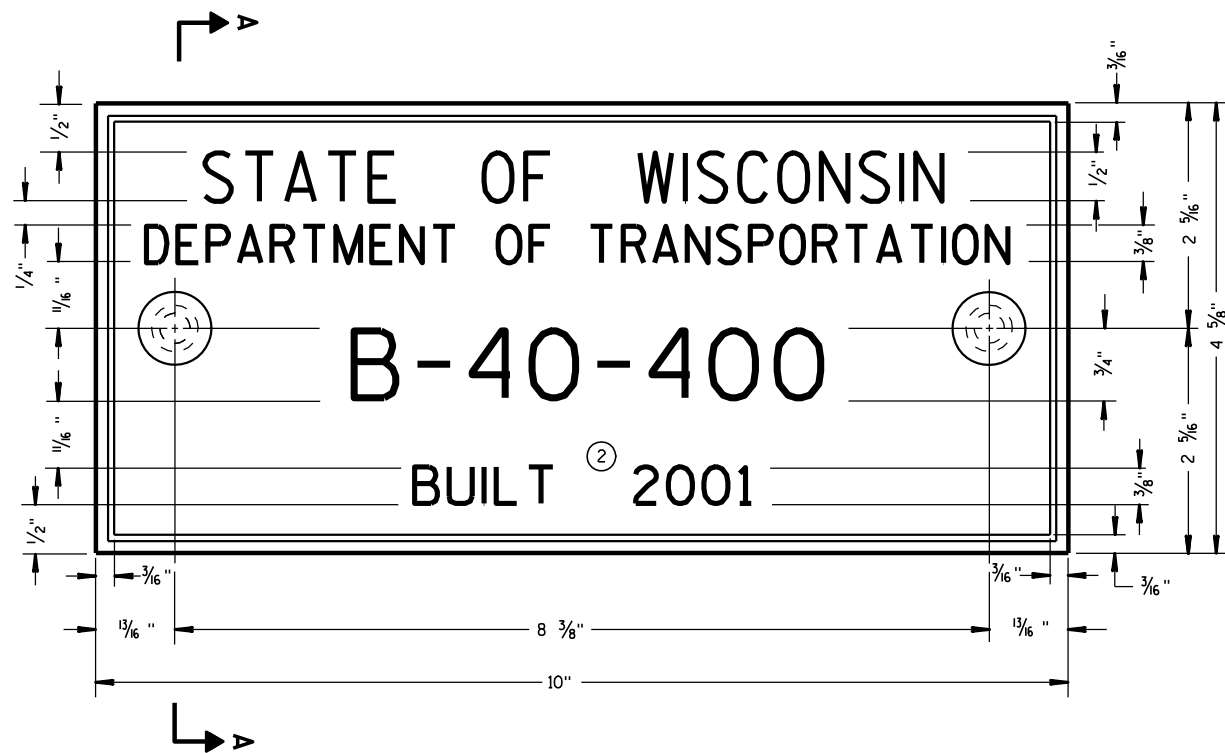
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

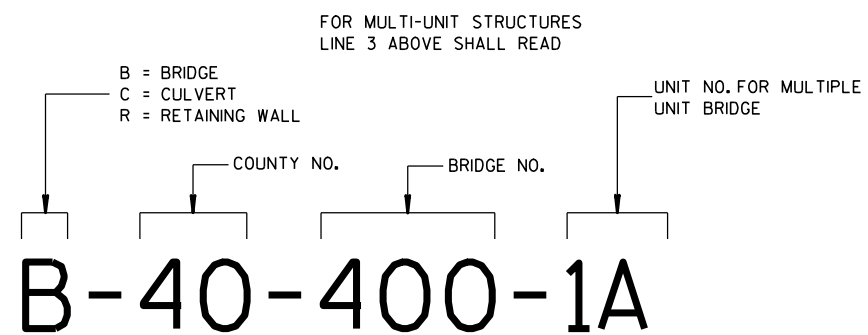
3/2/2011
DATE

FHWA

/S/ Thomas J. Goring
STATE ELECTRICAL ENGINEER FOR HWYS



TYPICAL NAME PLATE
(BRIDGES, CULVERTS, AND RETAINING WALLS)



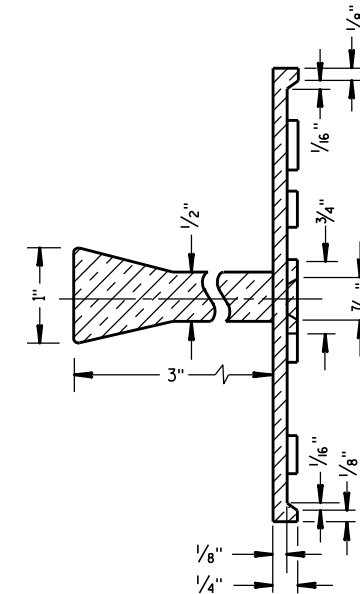
**NUMBERING DESIGNATION
MULTI-UNIT STRUCTURES**

GENERAL NOTES

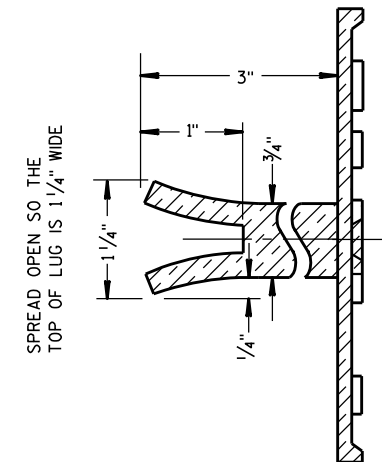
NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- ① EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- ② REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.

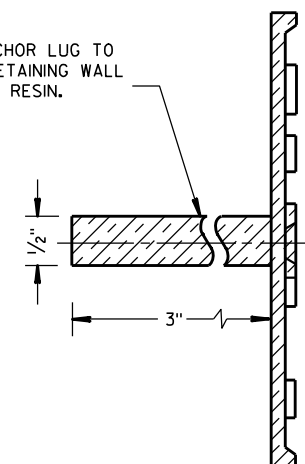


SECTION A-A



ALTERNATE LUG

- ① ADHERE ANCHOR LUG TO PRECAST RETAINING WALL WITH EPOXY RESIN.



ALTERNATE LUG
(FOR ATTACHMENT TO PRECAST STRUCTURES)

**NAME PLATE
(STRUCTURES)**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/26/10
DATE

FHWA

/S/ Scot Becker
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

END VIEW

ELEVATION VIEW

DETAIL "B"
LIFTING SLOT DETAIL

SECTION A-A
(STIRRUP PLACEMENT)

SECTION B-B
(STIRRUP PLACEMENT)

PLAN VIEW

DETAILS OF BARRIER SECTION

DETAILS OF BARRIER CONNECTION

DETAIL "A"
CONNECTION PIN
(A36 STEEL (10.9 LB EACH))

GENERAL NOTES

THESE GENERAL NOTES APPLY TO SHEETS 14B7-13(d) THRU 14B7-13(h).

DO NOT INTERMIX CONCRETE BARRIER TEMPORARY PRCAST, 12'-6" (CBTP12.5) WITH OTHER TEMPORARY CONCRETE BARRIERS.

USE ASTM A-615, GRADE 60, DEFORMED STEEL BARS FOR BARS 4A1, 6A2, 5B1 AND 4C1 IN THE BARRIER SECTION AND FOR 4V1, 4V2, 4V3, 4V4, 4V5, 4V6, 4F1, 4F2 AND 5F3 IN THE BARRIER TAPER SECTION.

LOOP BARS 6D1, 6D2 AND 6D3 SHALL BE $\frac{3}{4}$ " SMOOTH STEEL BARS WITH A MINIMUM YIELD STRENGTH OF 60 KSI, A TENSILE STRENGTH OF NOT LESS THAN 1.25 TIMES THE YIELD STRENGTH BUT A MINIMUM OF 80 KSI, A MINIMUM 14% ELONGATION IN 8 INCHES AND PASSING A 180 DEGREE BEND TEST USING A $3\text{--}\frac{1}{2}$ " PIN BEND DIAMETER FOR BEND TESTS. THE LOOPS SHALL BE INSTALLED WITHIN $\frac{1}{4}$ " OF THE PLAN DIMENSION.

CONSTRUCT LIFTING SLOTS AS SPECIFIED ON THE PLANS TO FACILITATE THE DRAINAGE OF WATER AFTER INSTALLATION.

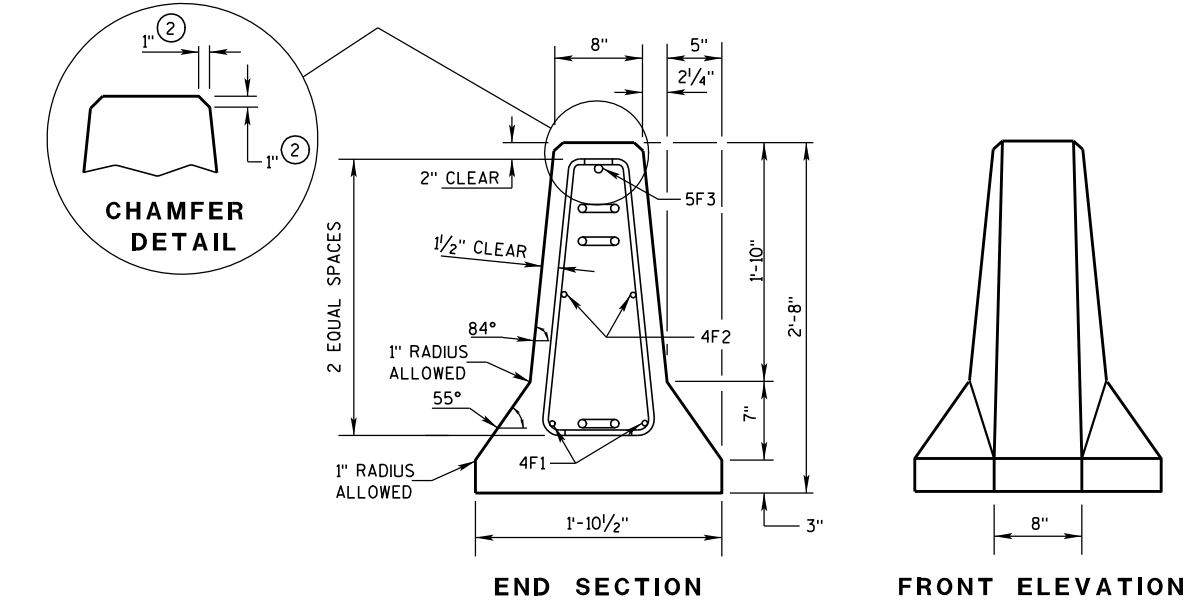
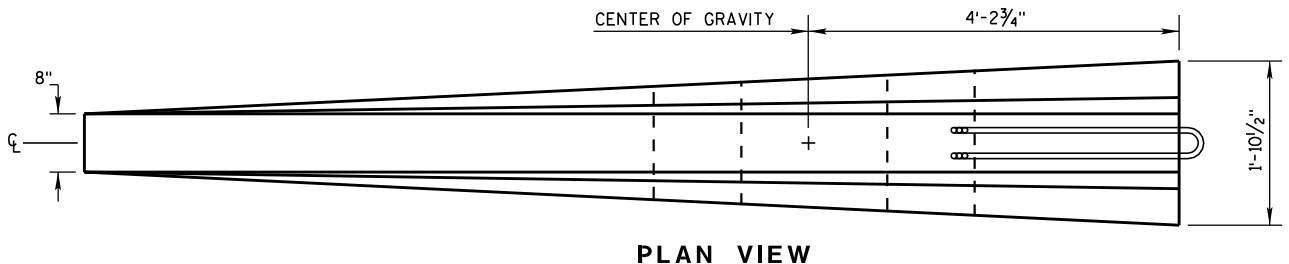
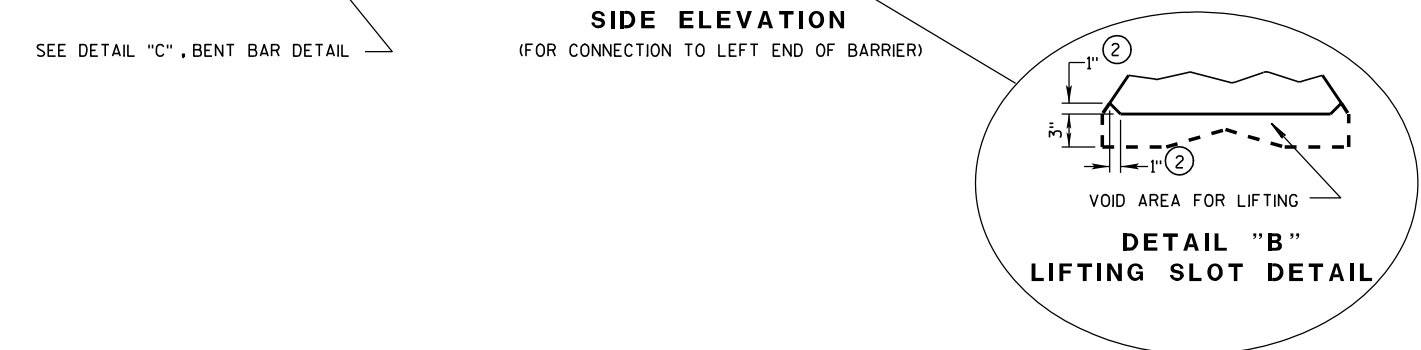
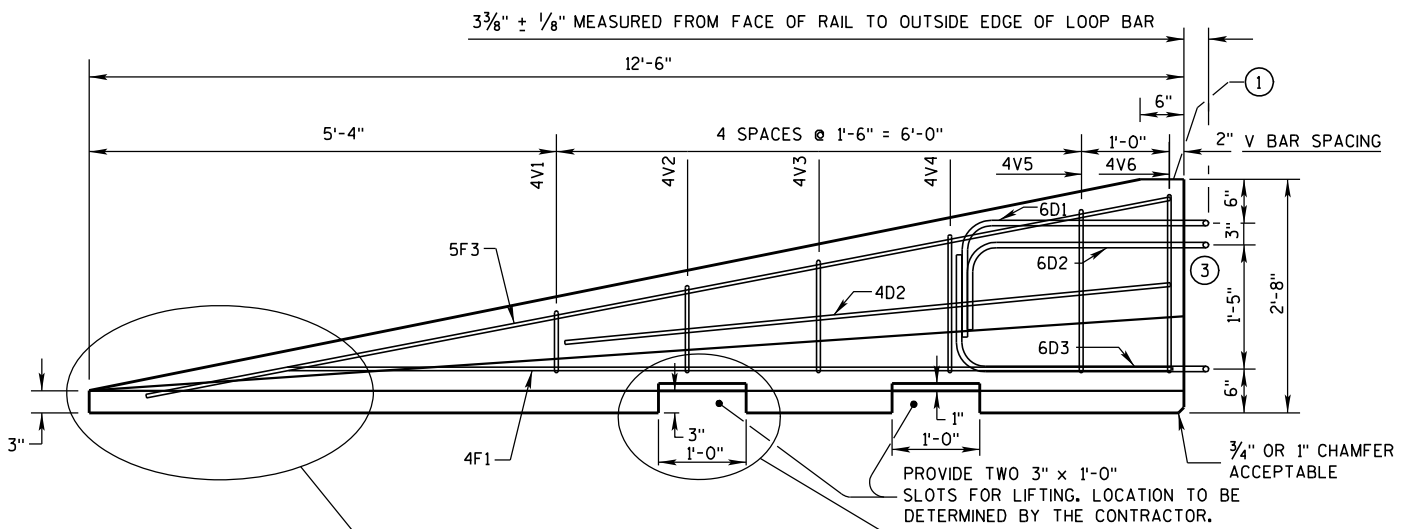
PLACE BARRIER ON A PAVED SURFACE. REMOVE ALL LOOSE DIRT AND SAND FROM THE ROADWAY SURFACE PRIOR TO PLACEMENT OF THE BARRIER.

INSTALL MECHANICAL OR EPOXY ANCHORS PER MANUFACTURER'S RECOMMENDATIONS.
PROVIDE MANUFACTURER'S INFORMATION TO PROJECT ENGINEER.

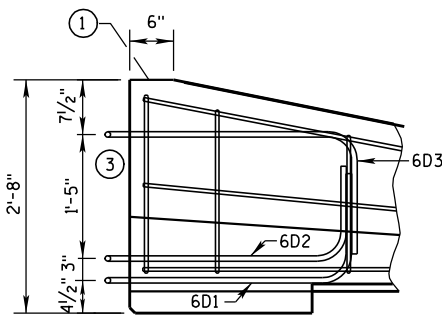
- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - a. TYPE: WICBTP
 - b. MANUFACTURER
 - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ A 3/8" HOLE IN THE CONNECTION PIN, AT THE LOCATION SHOWN, IS ACCEPTABLE, BUT NOT REQUIRED..
- ④ "V" NOTCH IS OPTIONAL.
- ⑤ THE 4" DIAMETER, 11 GAUGE STEEL, ROUND MECHANICAL TUBING SLEEVE FOR LIFTING (OPTIONAL).
- ⑥ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.
- ⑦ USE DELINEATORS CONFORMING TO SECTION 633 OF THE STANDARD SPECIFICATIONS. CONTRACTOR MAY USE ALTERNATE SHAPES AND HOUSING. INSTALL DELINEATORS ACCORDING TO MANUFACTURES INSTRUCTION. INSTALL YELLOW REFLECTORS WHEN BARRIER IS LOCATED TO THE LEFT OF TRAFFIC AND WHITE REFLECTORS WHEN BARRIER IS LOCATED TO THE RIGHT OF TRAFFIC. SPACE DELINEATORS A MAXIMUM OF 25 FEET APART. PROVIDE TOP MOUNTED DELINEATORS IN ADDITION TO THE SIDE MOUNTED DELINEATORS ON ALL BARRIER INSTALLATIONS LOCATED ON A CURVED ALIGNMENT LONGER THAN 200 FEET AND ON BARRIERS USED TO SEPARATE OPPOSING TRAFFIC.
- ⑧ SEE SHEET D FOR ANCHORING CRITERIA.
- ⑨ 1" CHAMFER OPTIONAL.

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



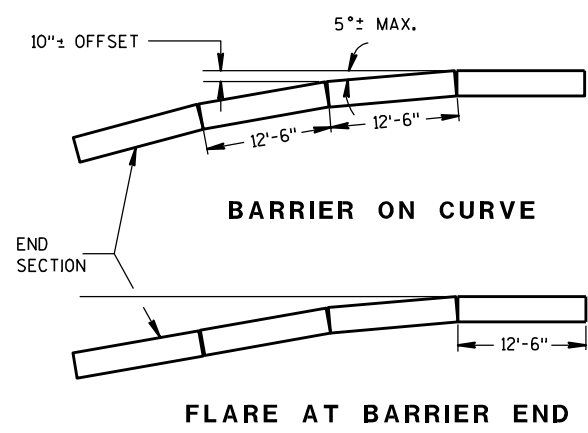
DETAILS OF BARRIER TAPER SECTION



SIDE ELEVATION
LOOP BAR ASSEMBLY INVERTED
FOR OPPOSITE END.
(FOR CONNECTION TO RIGHT END OF BARRIER)

GENERAL NOTES

- ① MARK ONE END OF EACH BARRIER PERMANENTLY BY FORMING INTO THE BARRIER THE FOLLOWING INFORMATION:
 - a. TYPE W/CBTP
 - b. MANUFACTURER
 - c. DATE MANUFACTURED (MONTH AND YEAR)
- ② 1" CHAMFER TO PREVENT SPALLING.
- ③ NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.



POSTED SPEED, (MPH)	FLARE RATE
40 OR LESS	6:1
45 OR GREATER	8:1

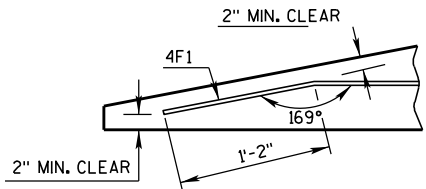
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

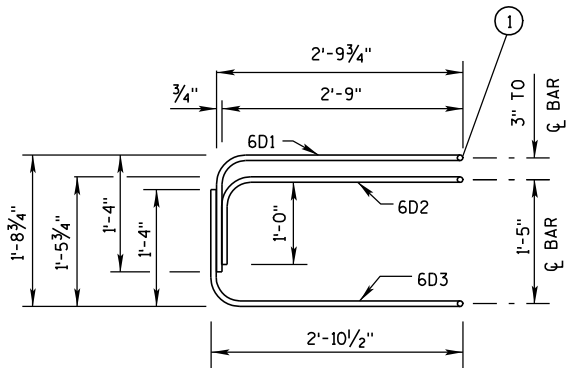
BARRIER TAPER SECTION
BILL OF MATERIALS

(PER 12'-6" BARRIER TAPER SECTION)

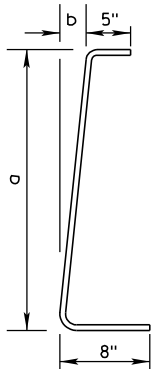
BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4V1	4	2	1'-11"
4V2	4	2	2'-2"
4V3	4	2	2'-6"
4V4	4	2	2'-9"
4V5	4	2	3'-2"
4V6	4	2	3'-4"
4F1	4	2	12'-0"
4F2	4	2	7'-6"
5F3	5	1	11'-9"
LOOP ASSEMBLY			
6D1	6	1	8'-5"
6D2	6	1	7'-7"
6D3	6	1	8'-6"



DETAIL "C"
BENT BAR DETAIL



ELEVATION
LOOP BAR ASSEMBLY



4V BARS
2 AT EACH SIZE REQUIRED
FOR STIRRUP ASSEMBLY

BAR	a	b
V1	10"	1"
V2	1'-1"	1 1/4"
V3	1'-5"	1 5/8"
V4	1'-8"	1 7/8"
V5	2'-0 1/2"	2 3/8"
V6	2'-3"	2 3/4"

TAPER BARRIER SECTION

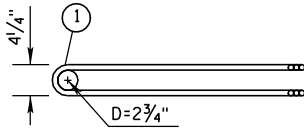
GENERAL NOTES

① NEVER USE LOOP BARS (6D1, 6D2 OR 6D3) TO LIFT, MOVE OR REPOSITION THE BARRIER.

BARRIER SECTION
BILL OF MATERIALS

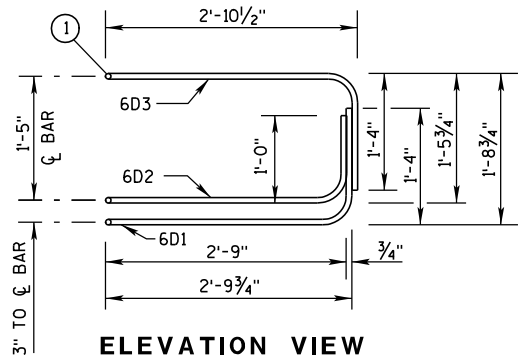
(PER 12'-6" BARRIER SECTION)

BAR	BAR SIZE	NO. OF BARS	LENGTH FT.
4A1	4	12	6'-0"
6A2	6	6	2'-11"
5B1	5	3	12'-2"
4C1	4	2	12'-2"
LOOP ASSEMBLY			
6D1	6	2	8'-5"
6D2	6	2	7'-7"
6D3	6	2	8'-6"

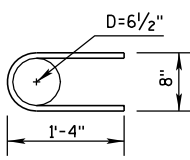


PLAN VIEW
LOOP BAR ASSEMBLY

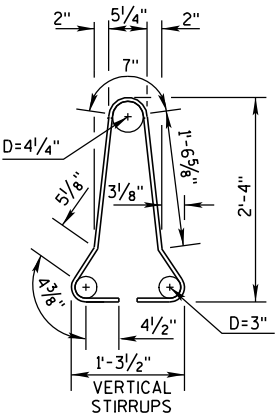
(MARKED END SHOWN, INVERT FOR OTHER END)



ELEVATION VIEW



6A2

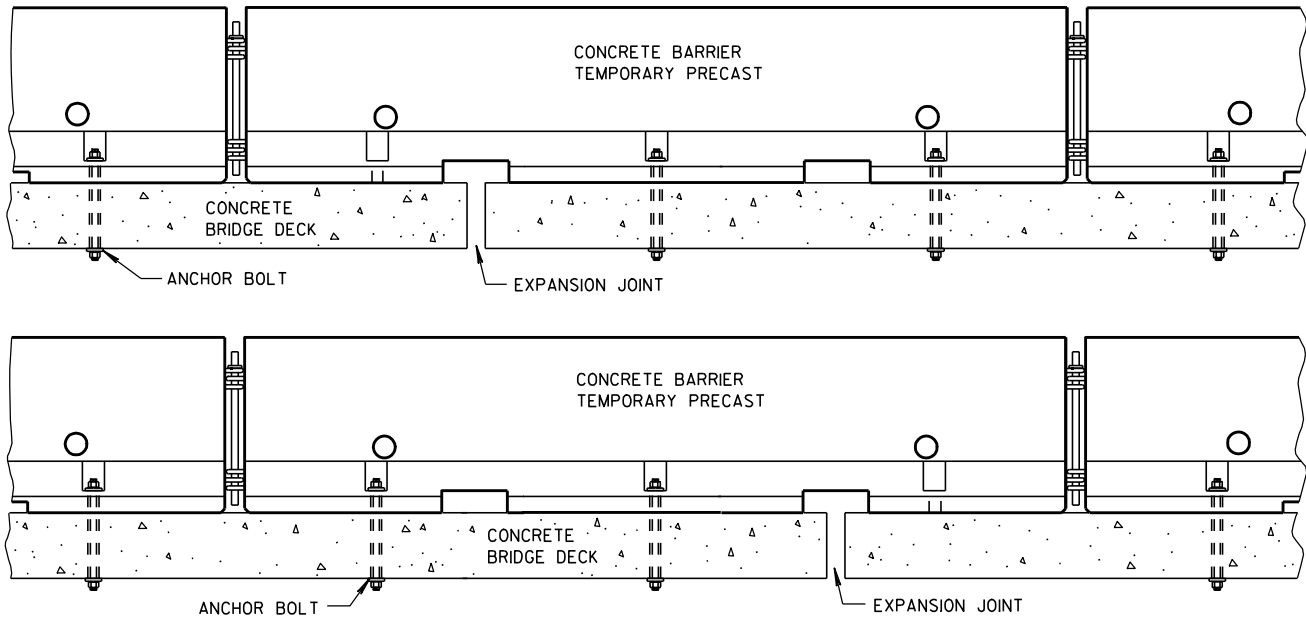


4A1

BARRIER SECTION

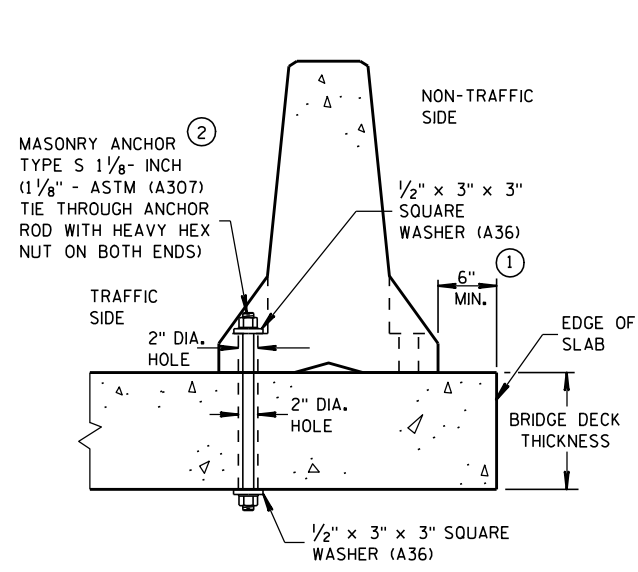
CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



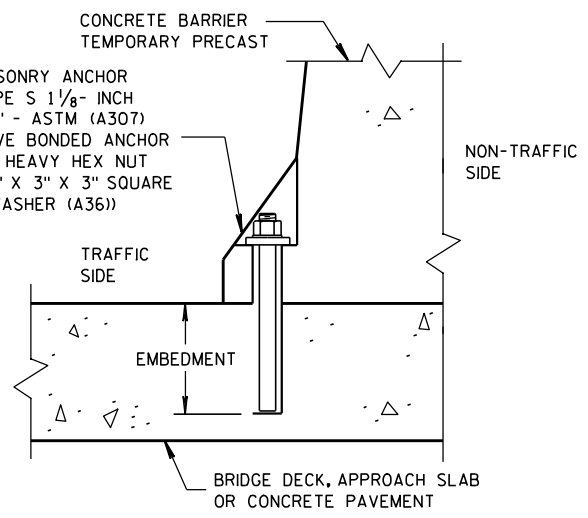
TREATMENT AT BRIDGE DECK EXPANSION JOINTS

(NO SINGLE CONCRETE BARRIER SECTION SHALL BE ANCHORED TO BOTH THE BRIDGE DECK AND THE APPROACH SLAB. ALL ANCHOR BOLT LOCATIONS SHALL BE ANCHORED TO THE DECK IN ACCORDANCE WITH THE DETAIL. NO MORE THAN ONE ANCHOR BOLT SHALL BE ELIMINATED FROM A BARRIER SECTION WHEN SPANNING AN EXPANSION JOINT.)



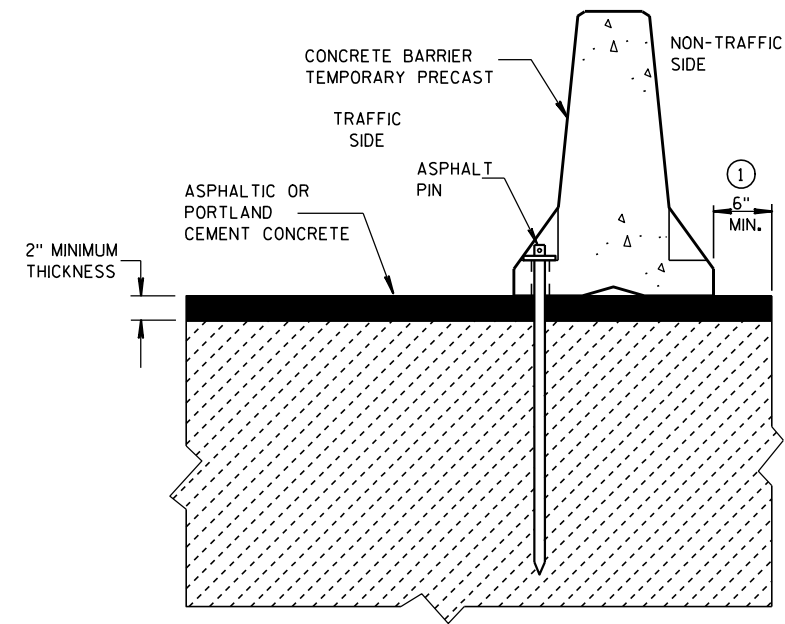
THROUGH BOLTED ANCHOR INSTALLATION ON BRIDGE DECK

(DO NOT USE ON CONCRETE BRIDGE DECK WITH ASPHALT OVERLAY)



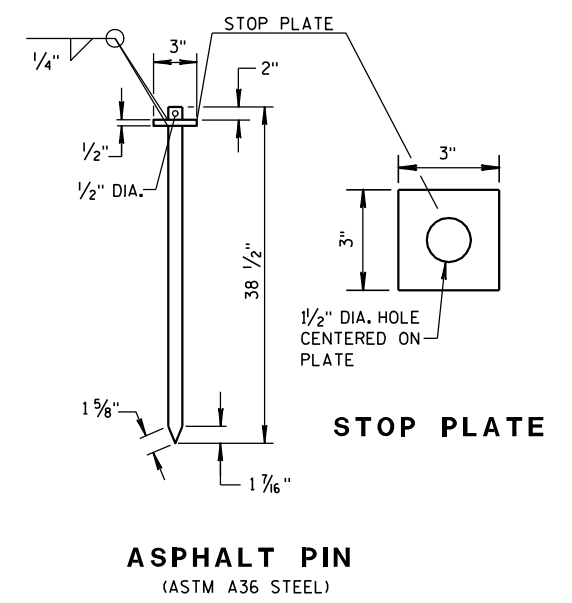
REMOVABLE ADHESIVE BONDED ANCHOR INSTALLATION ON CONCRETE BRIDGE DECK, CONCRETE APPROACH SLAB, OR CONCRETE PAVEMENT

(DO NOT USE ON CONCRETE WITH AN ASPHALTIC OVERLAY)

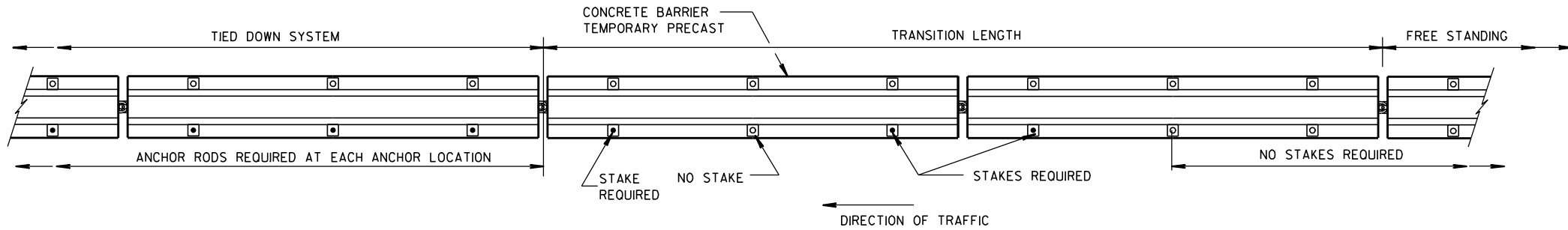


STAKE DOWN INSTALLATION FOR ASPHALTIC OR PORTLAND CEMENT CONCRETE SURFACE

(STAKING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST)



ASPHALT PIN
(ASTM A36 STEEL)



FREE STANDING TRANSITION TO TIED-DOWN SYSTEM

(PLACE TRANSITION IN A TANGENT SECTION OF BARRIER PARALLEL TO THE ROADWAY. IF TRANSITION OCCURS ON STRUCTURAL SLAB, ANCHOR AS SHOWN.)

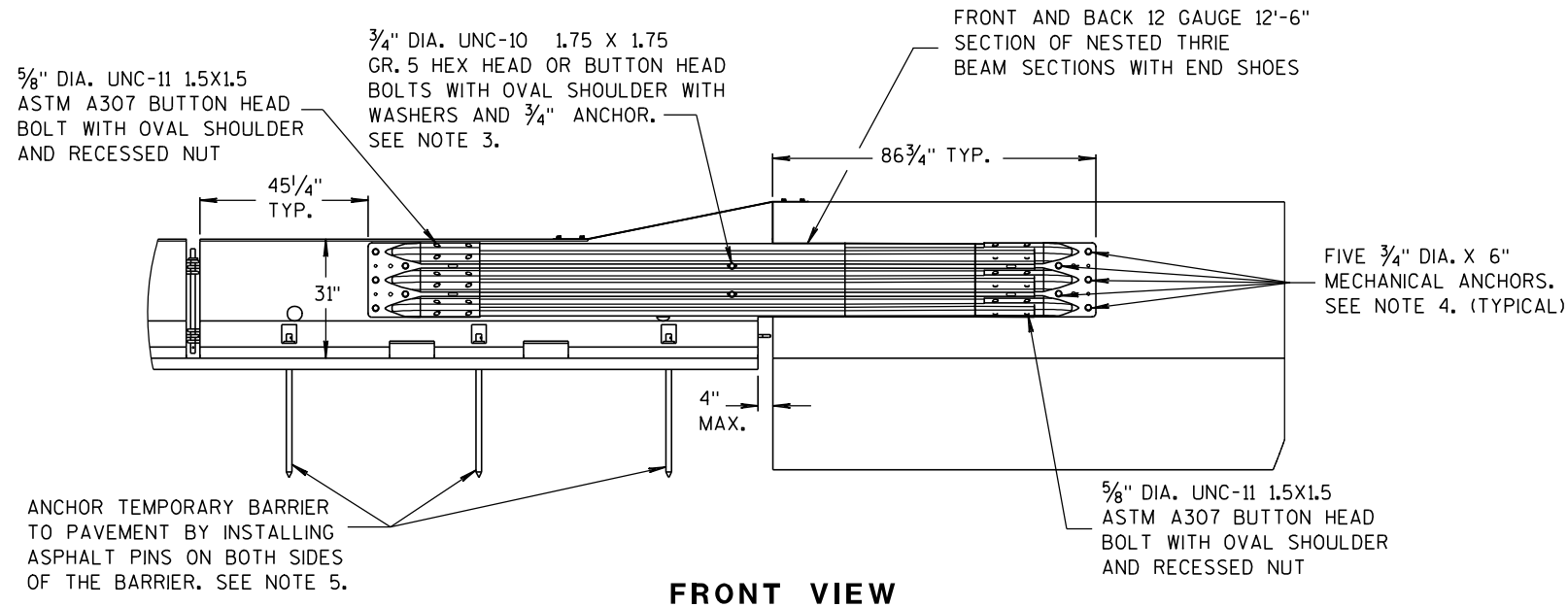
GENERAL NOTES

- 1 CONCRETE BARRIER TEMPORARY PRECAST, 12'-6" SHALL BE ANCHORED IF:
THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 4 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 45 MPH OR GREATER, OR

THE DISTANCE TO A 2 FOOT OR GREATER DROPOFF THAT IS STEEPER THAN 3H : 1V, FOR EXAMPLE THE EDGE OF A BRIDGE DECK OR A DROPOFF AT THE EDGE OF PAVEMENT, IS LESS THAN 2 FEET FROM THE SIDE OF THE BARRIER CLOSEST TO THE DROPOFF AND THE POSTED SPEED IS 40 MPH OR LESS.
- 2 ANCHORING IS INCIDENTAL TO CONCRETE BARRIER TEMPORARY PRECAST.

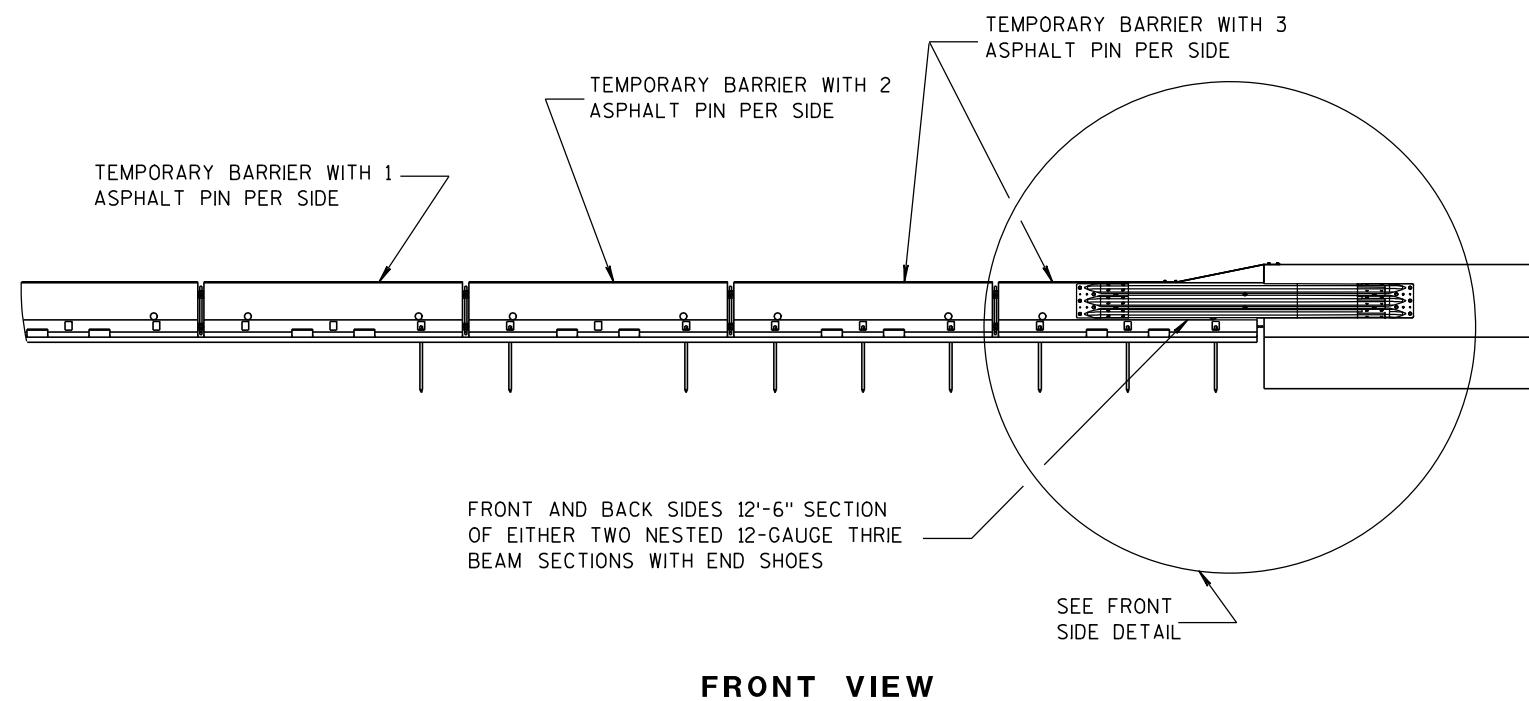
WITH THE APPROVAL OF THE ENGINEER, REMOVABLE ADHESIVE BONDED (EPOXY) ANCHOR BOLT INSTALLATION MAY BE USED IN LIEU OF THROUGH BOLTED ANCHOR INSTALLATION. THE ADHESIVE BONDED ANCHOR BOLT MUST BE REMOVABLE. USE ASTM (A307) MASONRY ANCHORS TYPE S 1 1/8-INCH, EMBEDDED TO A DEPTH SUFFICIENT TO DEVELOP THE ULTIMATE CAPACITY OF THE ANCHOR BOLT AND PROVIDE DOCUMENTATION TO CONFIRM THIS.

UPON REMOVAL OR RELOCATION OF THE BARRIER UNITS, REMOVE ALL ANCHOR BOLTS AND COMPLETELY FILL IN THE REMAINING HOLES IN CONCRETE BRIDGE DECKS, CONCRETE APPROACH SLABS AND CONCRETE PAVEMENTS THAT ARE TO REMAIN, WITH A NON-SHRINK COMMERCIAL GROUT OR EPOXY MATERIAL IDENTIFIED ON THE CURRENT WISDOT APPROVED PRODUCTS LIST.

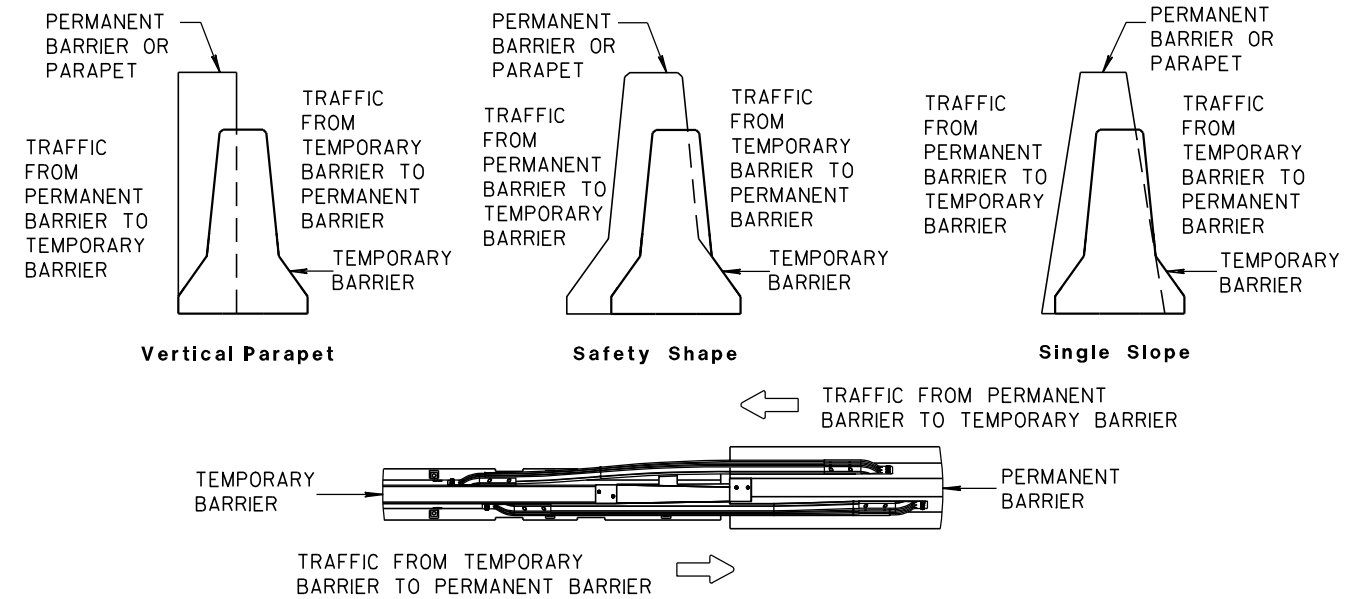


NOTES

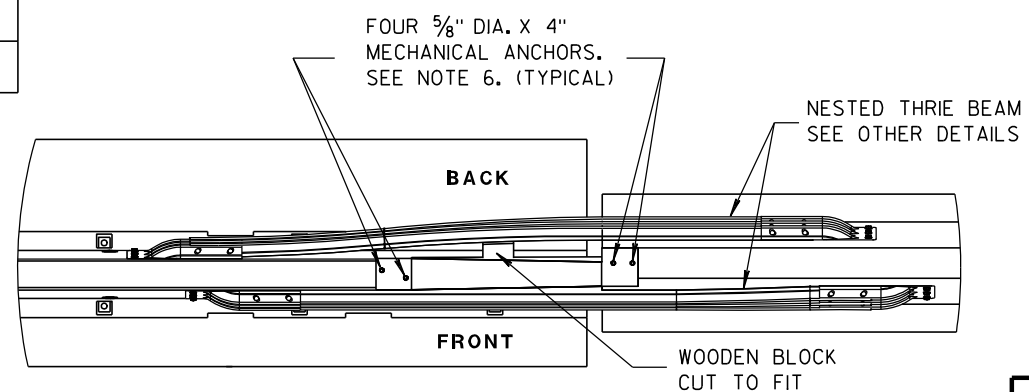
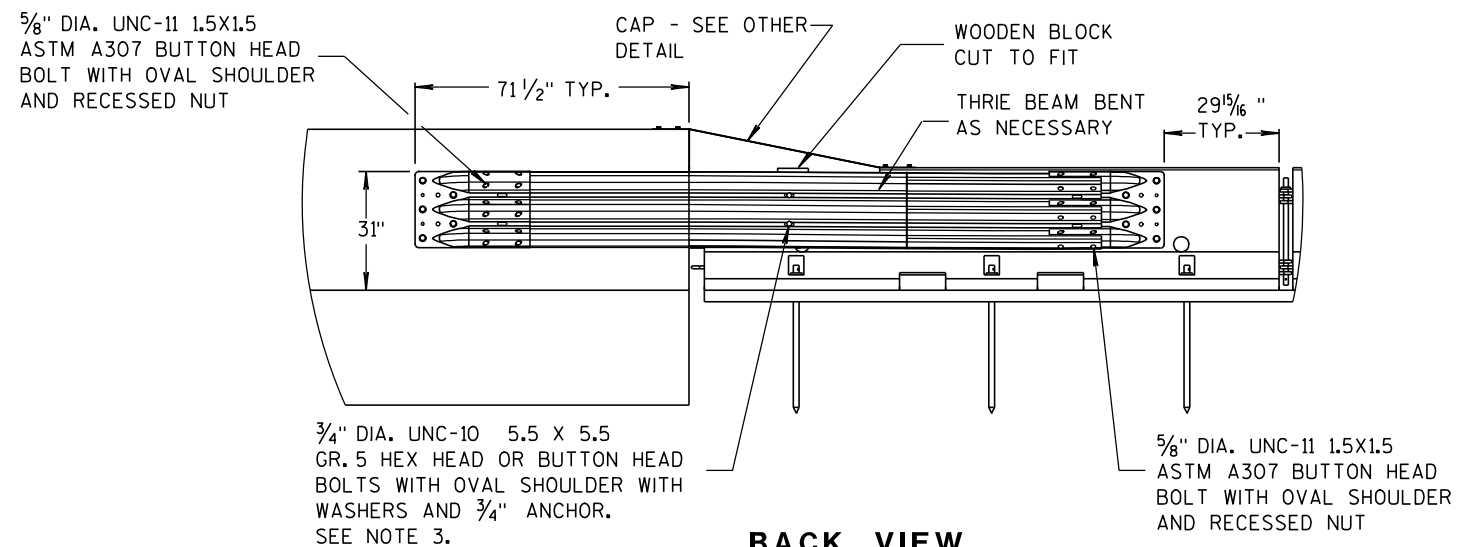
1. CAP END PLATE PLACED FLUSH WITH UPSTREAM END OF PERMANENT BARRIER OR PARAPET.
2. THRIE BEAM PIECES ARE OFFSET 15 1/4" TO PREVENT INTERFERENCE FROM THE ANCHORS ON OPPOSING SIDES.
3. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 9.48 KIPS AND ULTIMATE SHEAR LOAD 10.48 KIPS.
4. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 17.9 KIPS AND ULTIMATE SHEAR LOAD 21.96 KIPS.
5. MAY BE USED ON CONCRETE OR ASPHALT PAVEMENTS. ASPHALT OPTION SHOWN. FOR CONCRETE OPTION SEE OTHER DETAILS.
6. MINIMUM MECHANICAL OR EPOXY ANCHOR STRENGTH REQUIREMENTS: ULTIMATE TENSILE LOAD 12.14 KIPS AND ULTIMATE SHEAR LOAD 17.5 KIPS.



BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM

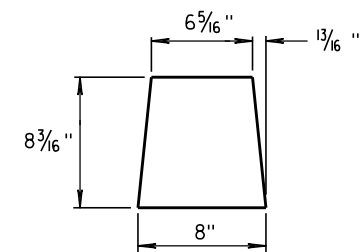


TEMPORARY BARRIER PLACEMENT FOR BI-DIRECTIONAL TRANSITION TO TIED-DOWN SYSTEM

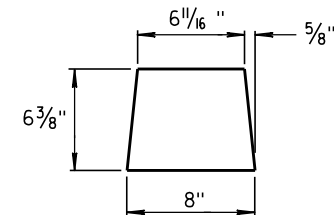


CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

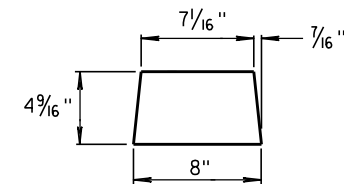
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



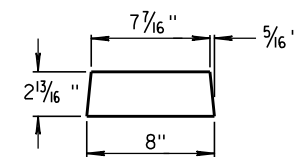
GUSSET 1



GUSSET 2

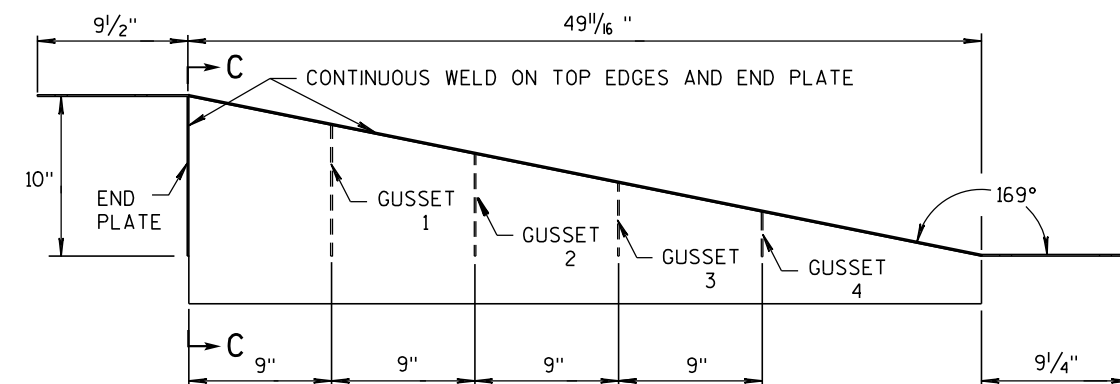
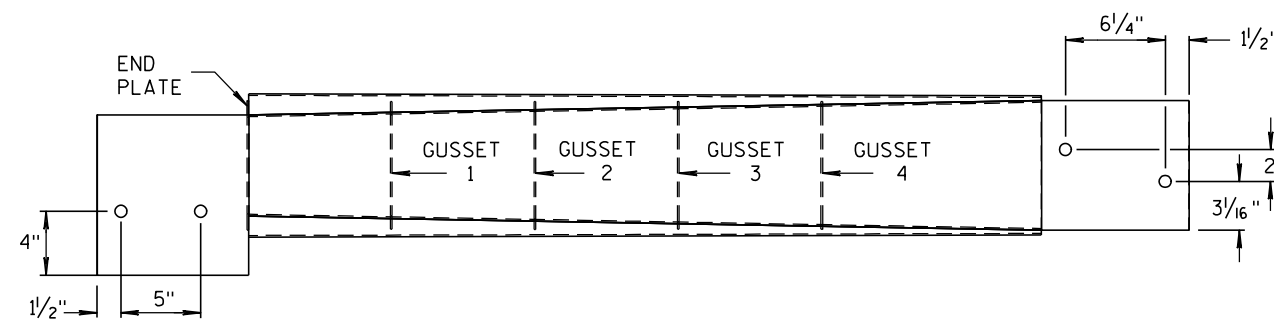


GUSSET 3

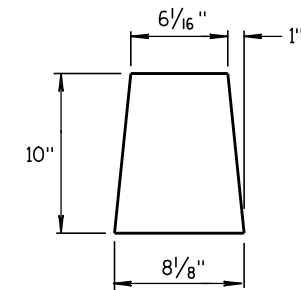
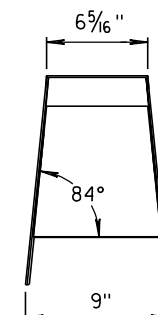


GUSSET 4

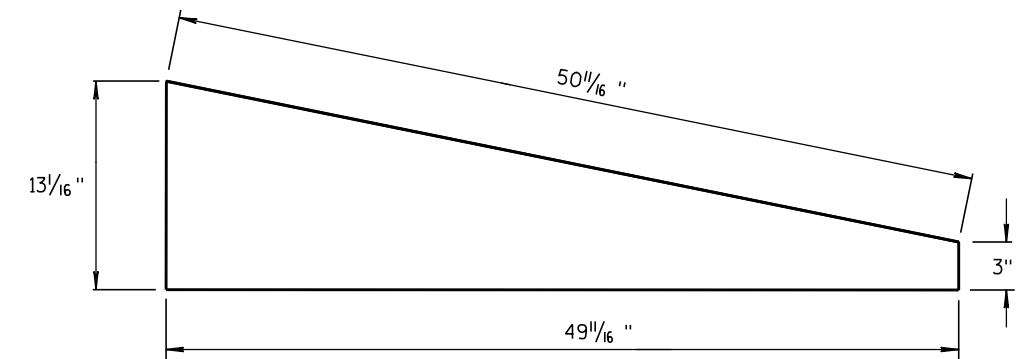
GUSSETS



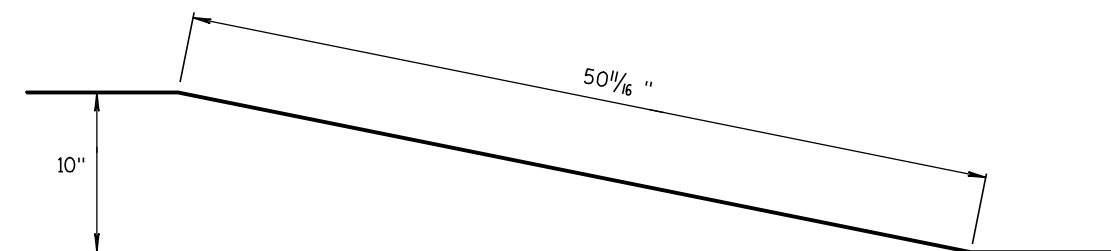
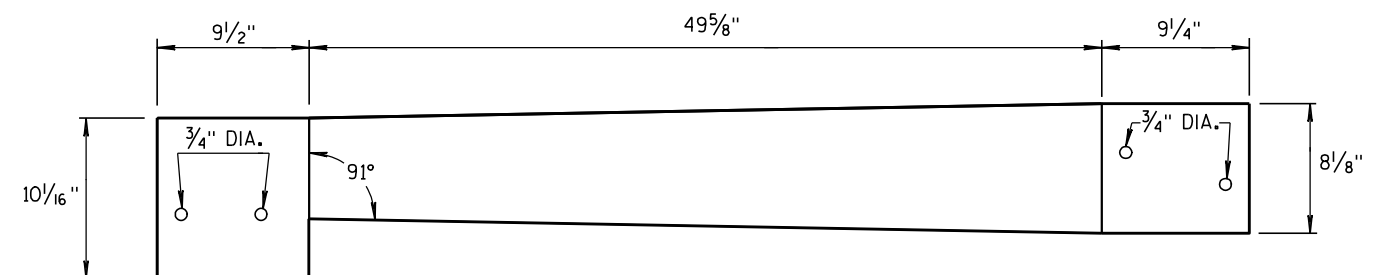
SECTION C-C



END PLATE



SIDE PLATE



TOP PLATE

**SIDE, TOP AND END PLATES FOR CAP
FROM TEMPORARY CONCRETE BARRIER
TO 42" PERMANENT CONCRETE BARRIER**

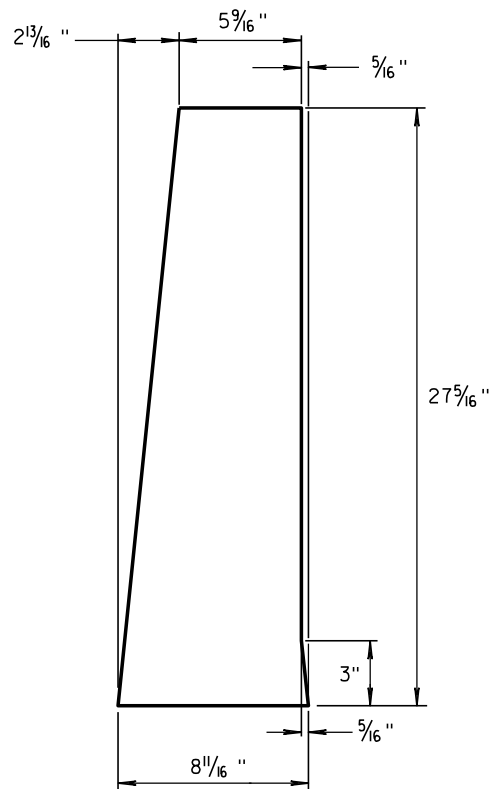
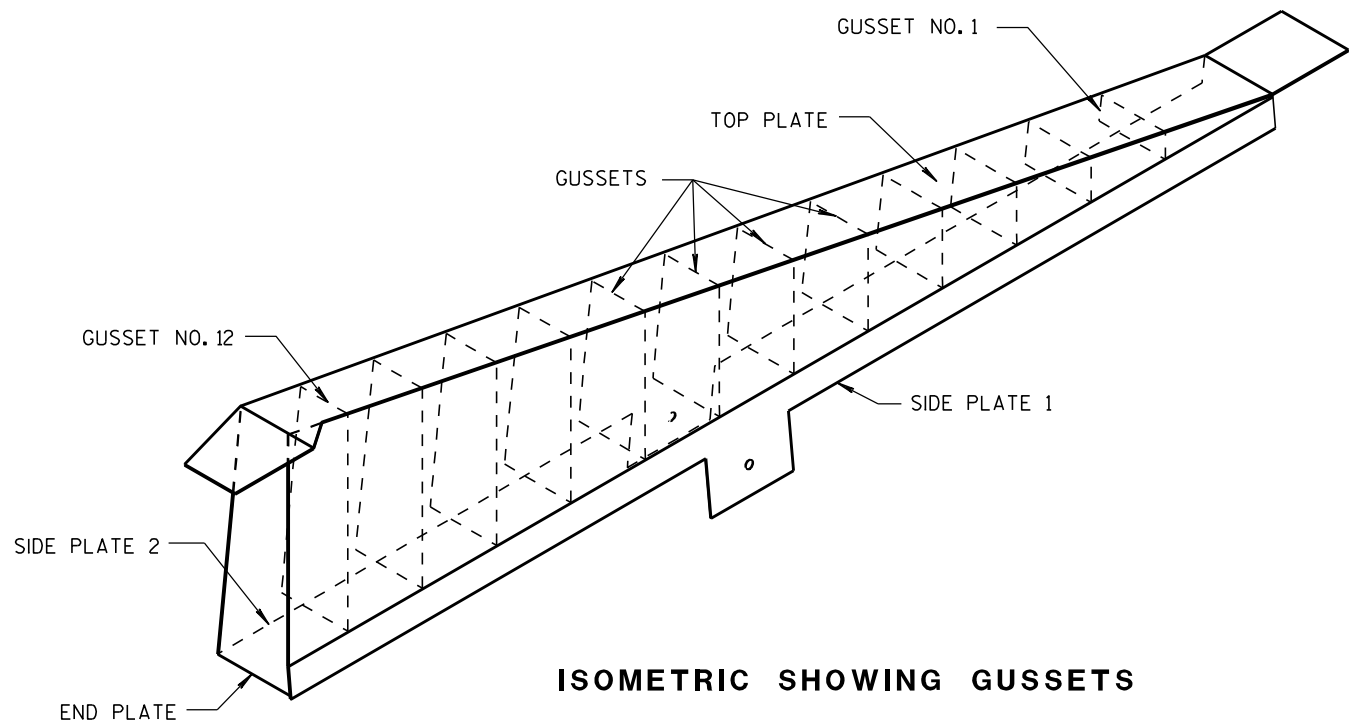
SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 GALVANIZED STEEL.

- NOTES
1. FOUR GUSSETS AND END PLATE ARE STITCH WELDED ON THREE SIDES.
 2. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE, AND GUSSETS.

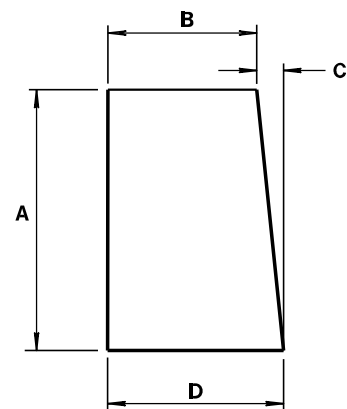
**CAP DETAILS FOR TEMPORARY CONCRETE
BARRIER TO 42" PERMANENT CONCRETE BARRIER**

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



1/8" STEEL PLATE

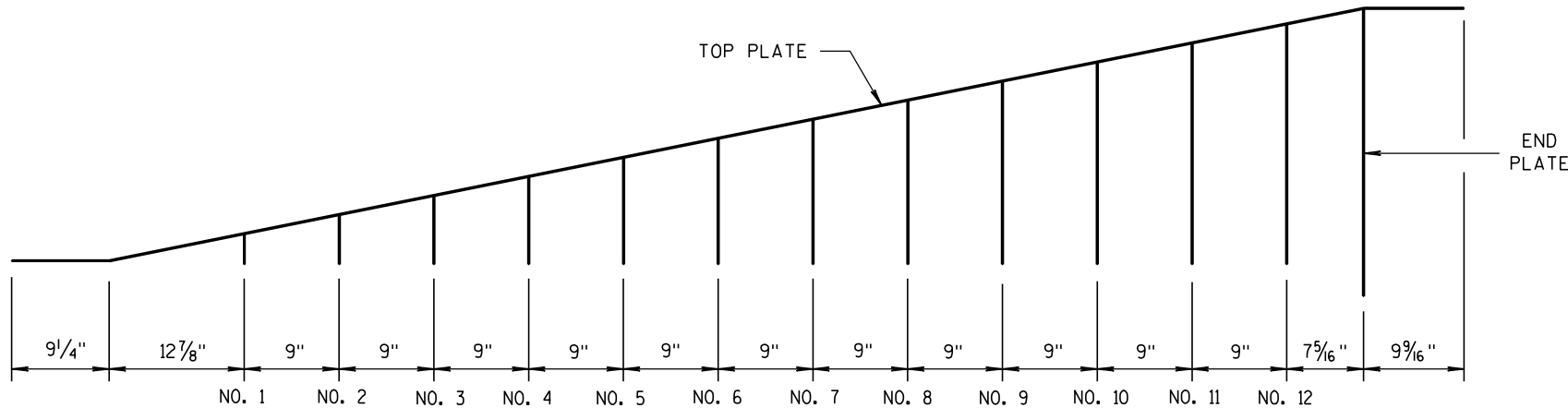


ALL GUSSETS 1/8" STEEL PLATE

GUSSET DIMENSIONS				
GUSSET NO.	A	B	C	D
1	2 7/8"	7 3/4"	1/4"	8
2	4 11/16 "	7 9/16 "	1/2"	8
3	6 1/2"	7 3/8"	11/16 "	8 1/16 "
4	8 5/16 "	7 3/16 "	7/8"	8 1/16 "
5	10 1/8 "	7"	1 1/16 "	8 1/16 "
6	11 5/16 "	6 13/16 "	1 1/4"	8 1/16 "
7	13 3/4"	6 5/8"	1 7/16 "	8 1/16 "
8	15 9/16 "	6 7/16 "	1 9/16 "	8 1/16 "
9	17 3/8"	6 1/4"	1 13/16 "	8 1/16 "
10	19 3/16 "	6 1/16 "	1 15/16 "	8 1/16 "
11	21"	5 7/8"	2 3/16 "	8 1/16 "
12	22 13/16 "	5 11/16 "	2 5/16 "	8 1/16 "

SIDE PLATES, TOP PLATE, END PLATE AND GUSSETS ARE 12 GAUGE ASTM A36 STEEL AND GALVANIZED.

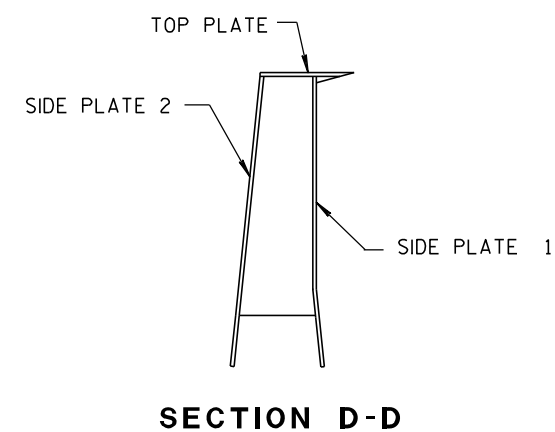
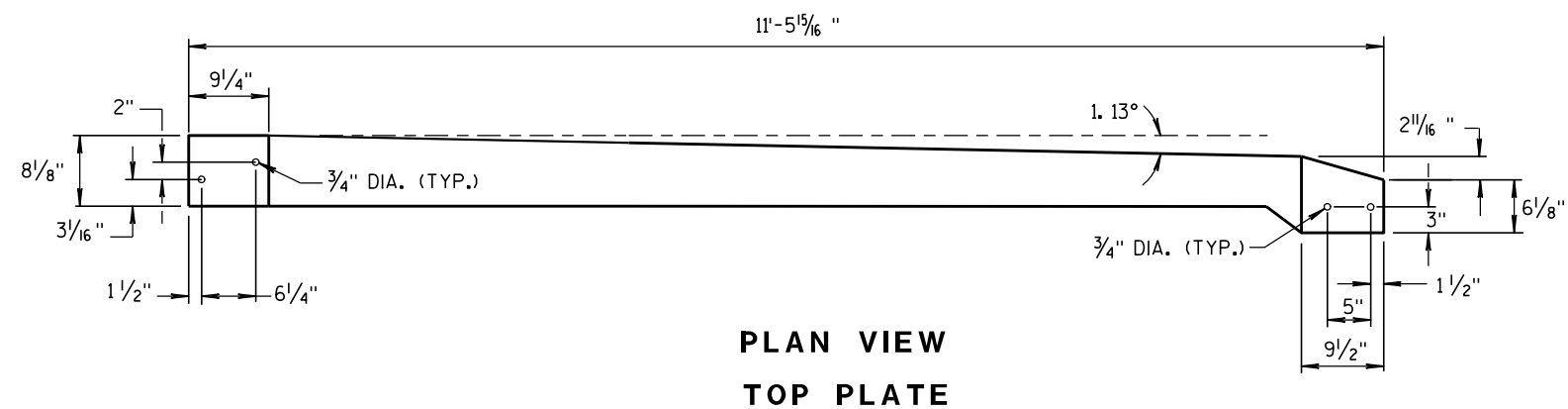
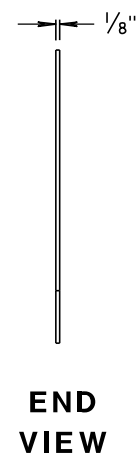
GUSSETS AND END PLATE ARE STITCH WELDED ON 3 SIDES. TWO TRIANGULAR SIDE PLATES ARE STITCH WELDED TO TOP PLATE, END PLATE AND GUSSETS.



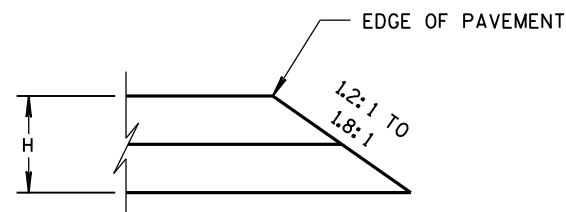
CAP DETAILS FOR TEMPORARY CONCRETE BARRIER TO 56" PERMANENT CONCRETE BARRIER

CONCRETE BARRIER
TEMPORARY PRECAST, 12'-6"

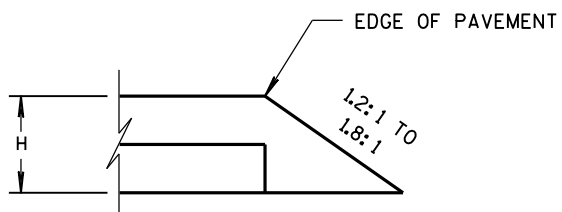
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



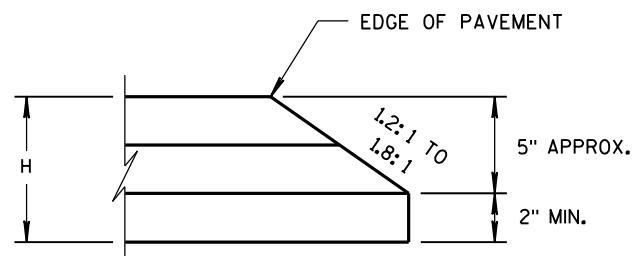
APPROVED
8/31/2012 /S/ Jerry H. Zogg
DATE ROADWAY STANDARD DEVELOPMENT
FHWA ENGINEER



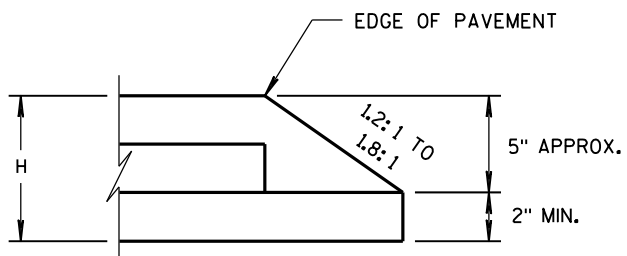
CONSTRUCTED WITH FINAL TWO LAYERS
FOR H 5" OR LESS



CONSTRUCTED WITH FINAL LAYER
FOR H 5" OR LESS

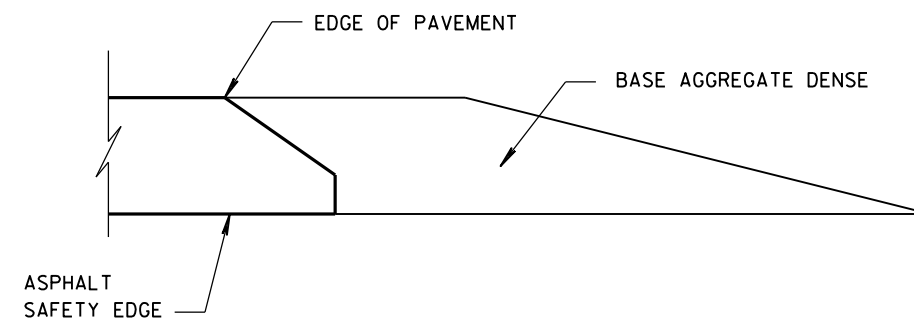


CONSTRUCTED WITH FINAL TWO LAYERS
FOR H GREATER THAN 5"



CONSTRUCTED WITH FINAL LAYER
FOR H GREATER THAN 5"

HMA PAVEMENT AND HMA OVERLAYS



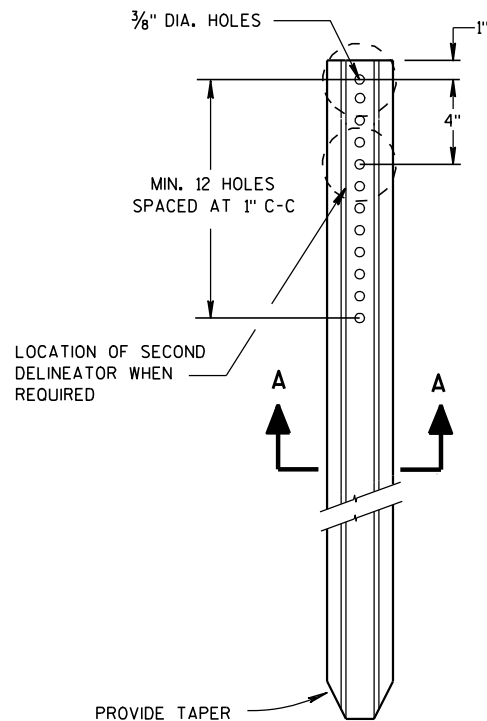
FINISHED SHOULDER AGGREGATE PLACEMENT

SAFETY EDGE_{SM}

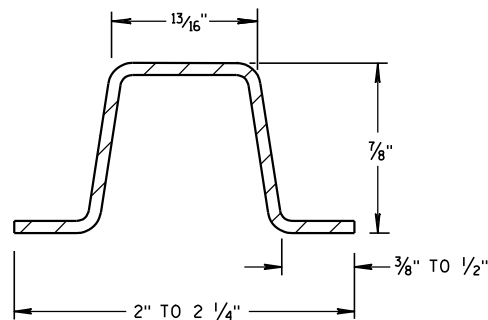
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/2012
DATE
FHWA

/s/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

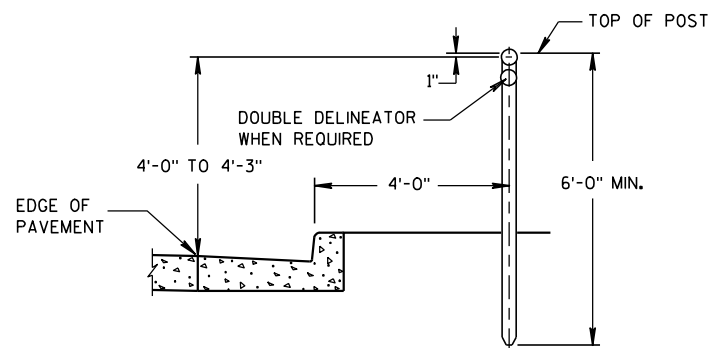
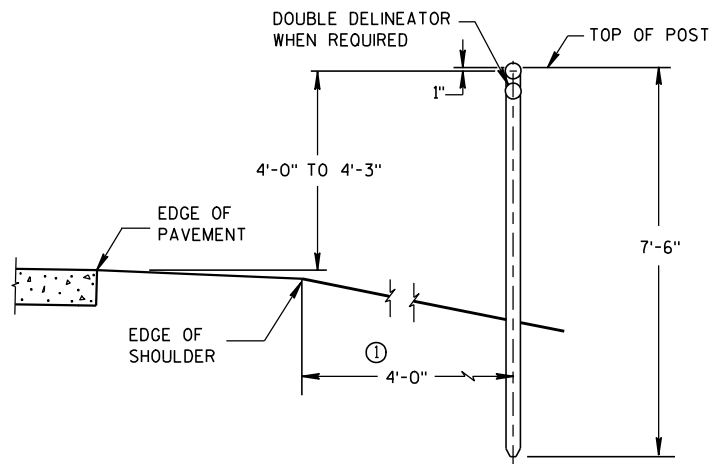


DELINEATOR POST

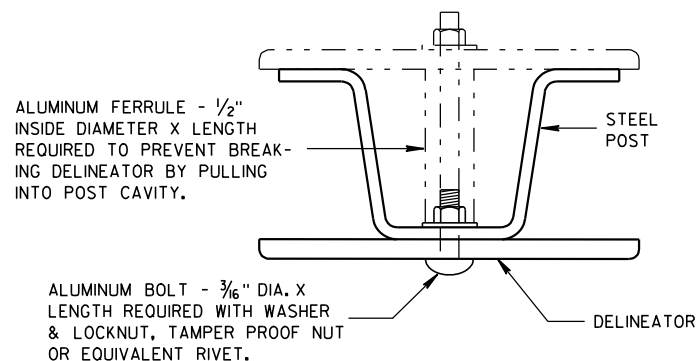


SECTION A-A

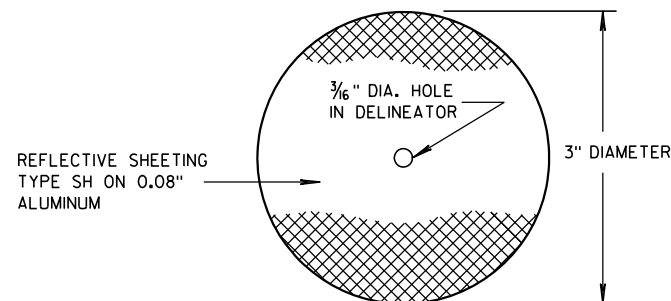
WEIGHT 1.12 LBS PER FT. ± 0.1 LB.



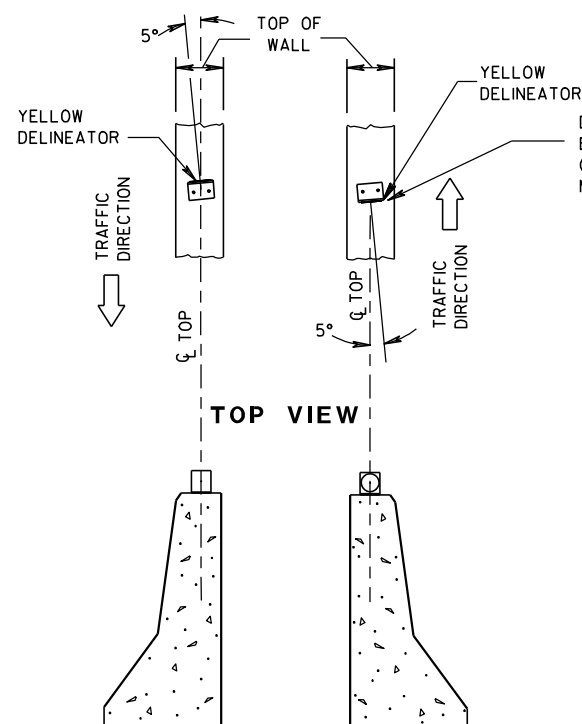
TYPICAL INSTALLATIONS OF DELINEATOR POSTS



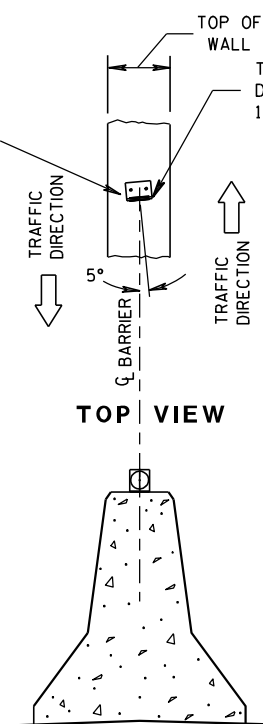
MOUNTING DETAIL FOR DELINEATOR



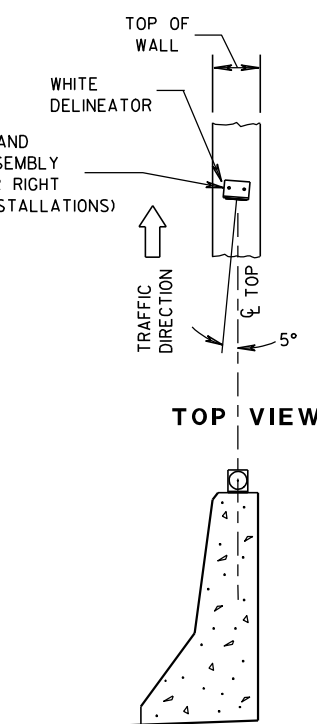
DELINEATOR



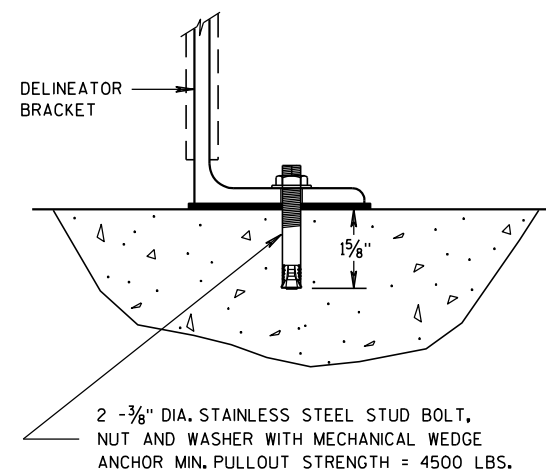
DOUBLE BARRIERS IN MEDIAN



MEDIAN BARRIER



BARRIER LOCATED TO RT. OF TRAFFIC FLOW



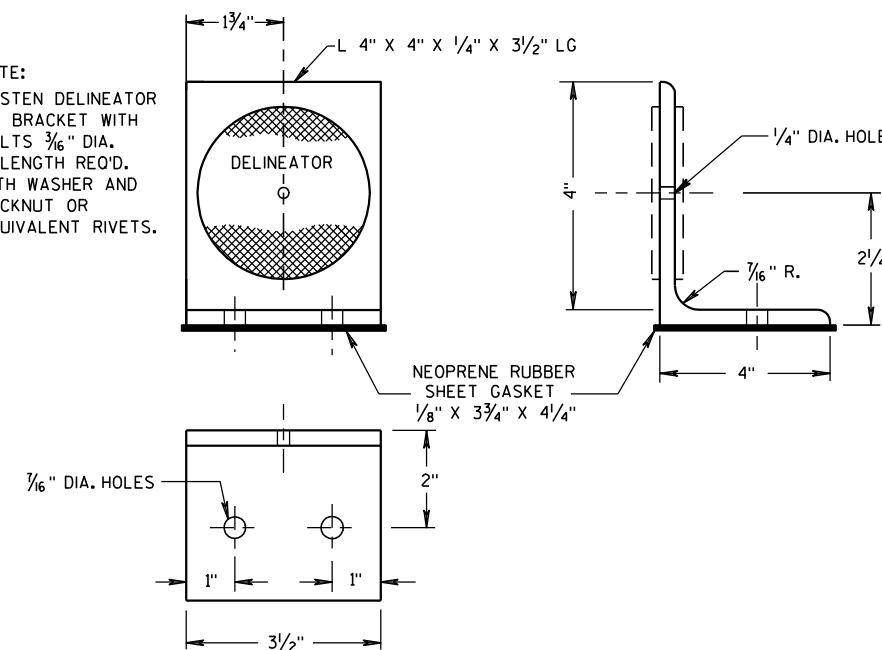
DELINEATOR BRACKET MOUNTING DETAIL

GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① DELINEATORS SHALL BE PLACED AT A CONSTANT DISTANCE FROM THE EDGE OF THE SHOULDER FOR THE LENGTH OF THE INSTALLATION.

NOTE: FASTEN DELINEATOR TO BRACKET WITH BOLTS 3/16" DIA. X LENGTH REQ'D. WITH WASHER AND LOCKNUT OR EQUIVALENT RIVETS.



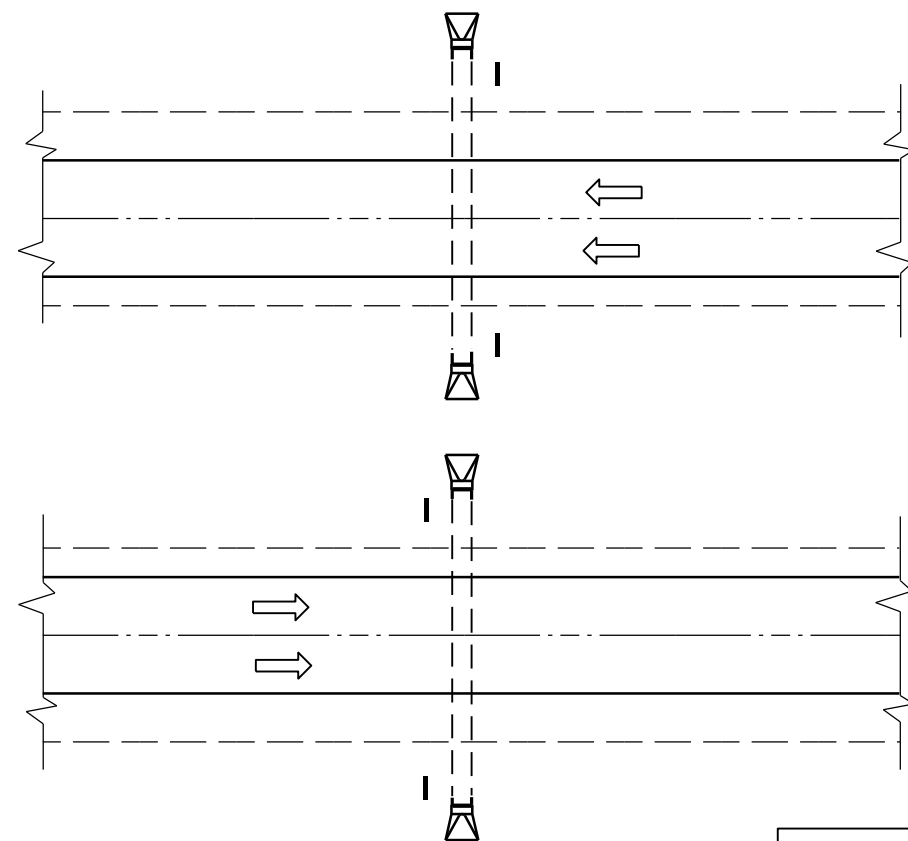
DELINEATOR BRACKET

LOCATION AND AIMING DETAILS FOR DELINEATORS MOUNTED ON CONCRETE BARRIERS

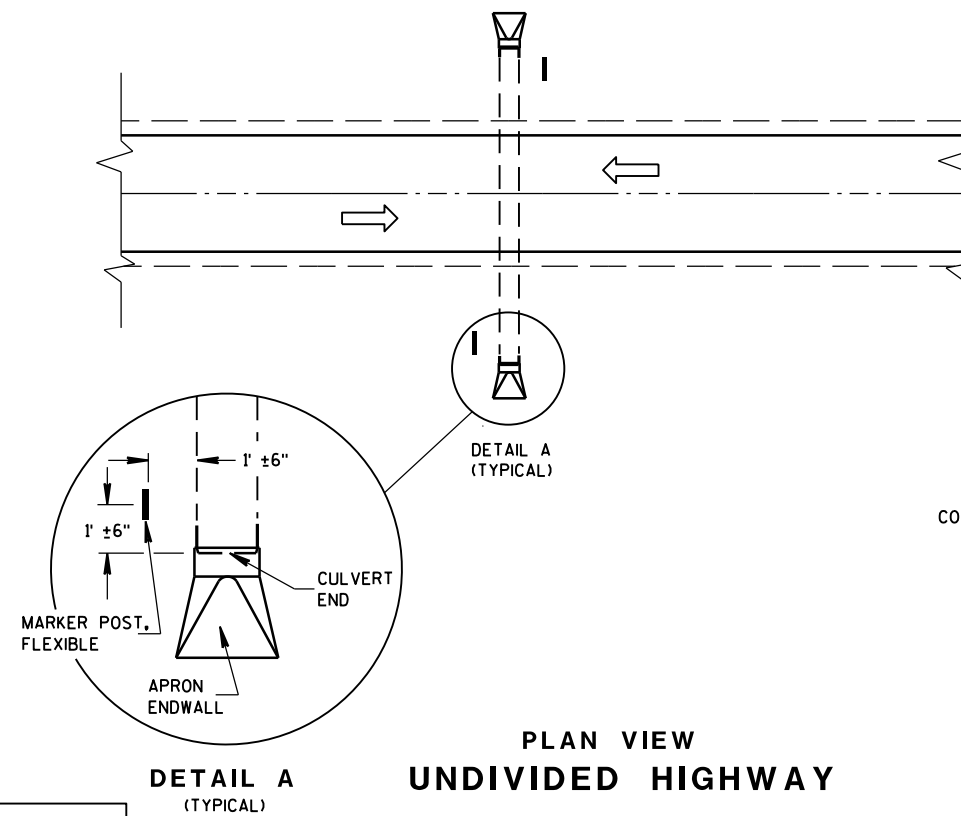
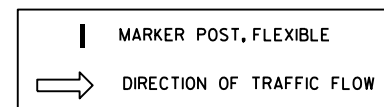
DELINEATOR POST, DELINEATOR BRACKET AND DELINEATOR

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
1/25/2011 /S/ Thomas N. Notbohm
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



PLAN VIEW
DIVIDED HIGHWAY

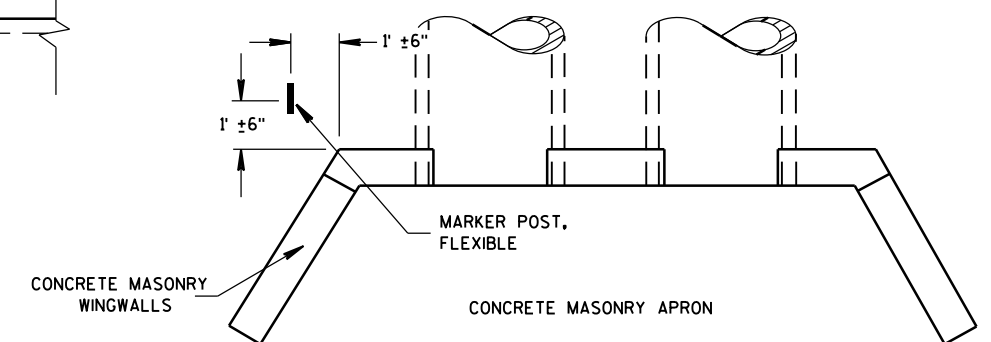


PLAN VIEW
UNDIVIDED HIGHWAY

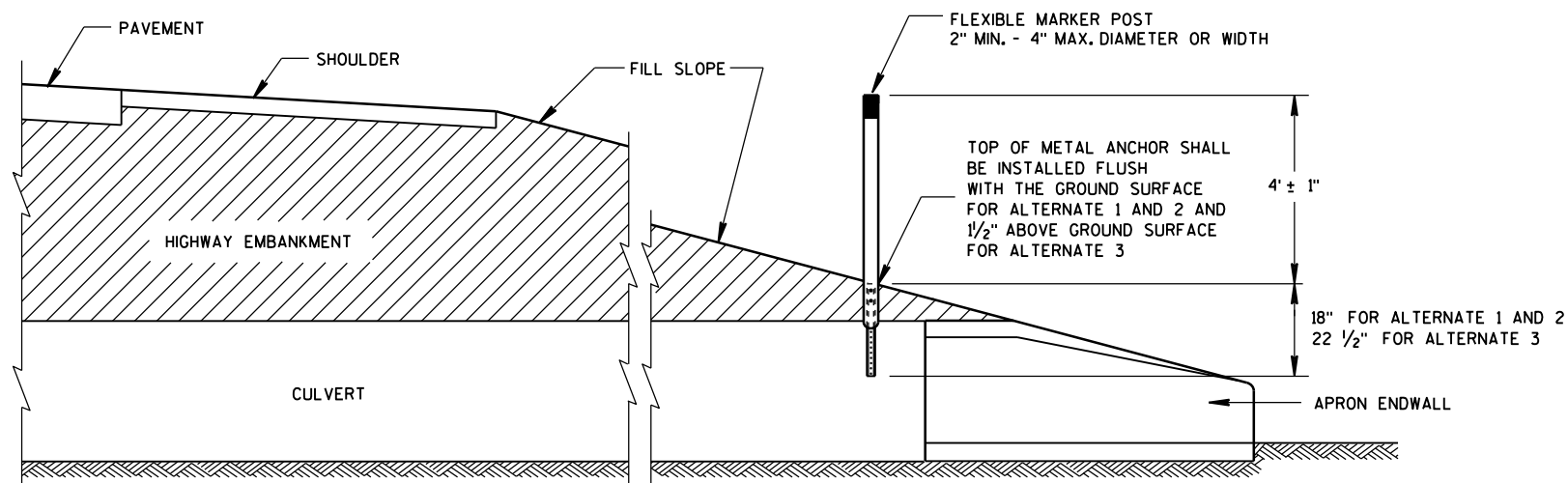
FLEXIBLE MARKER POST LOCATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



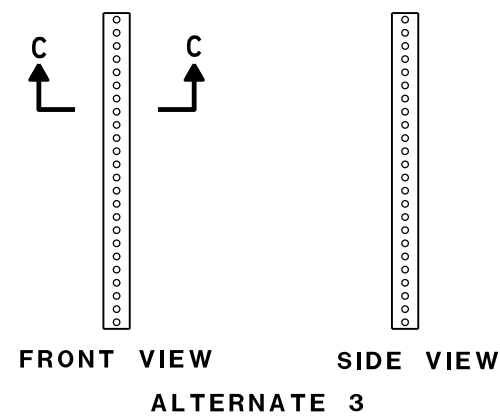
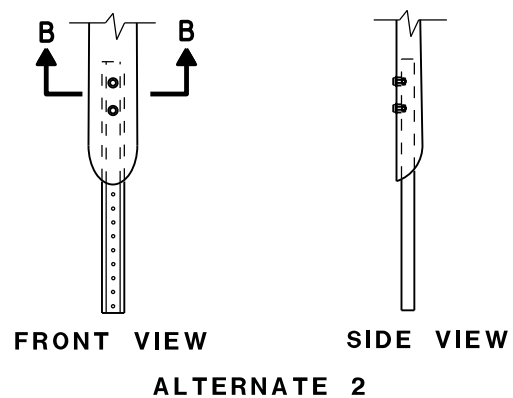
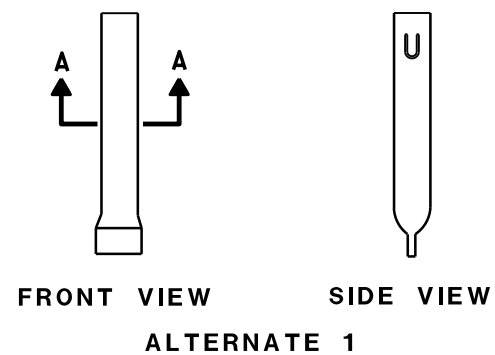
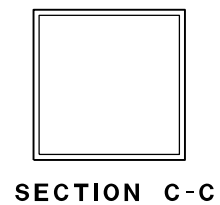
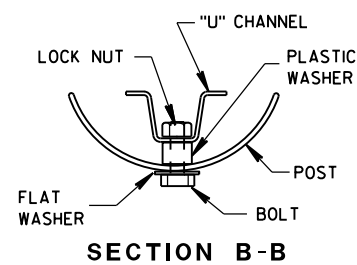
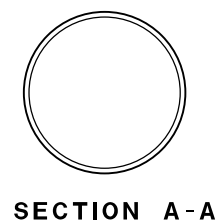
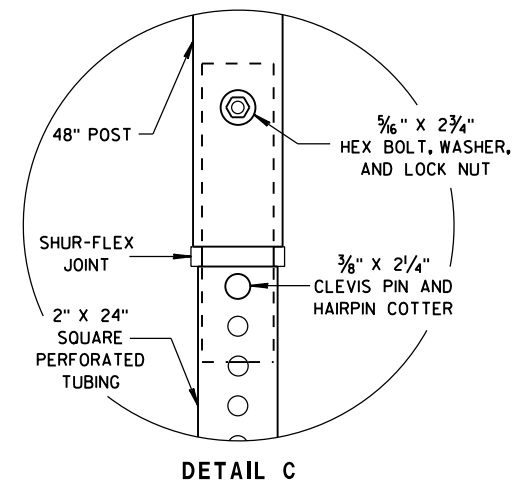
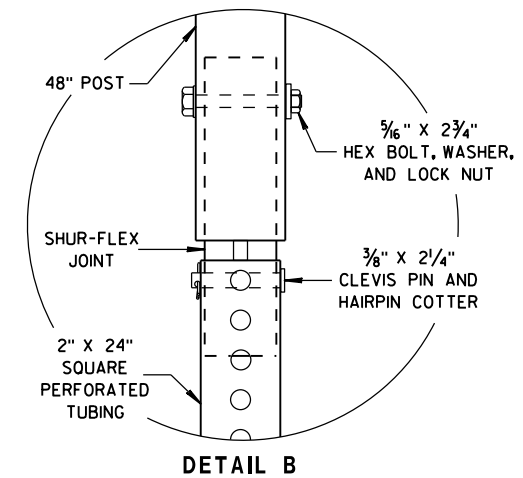
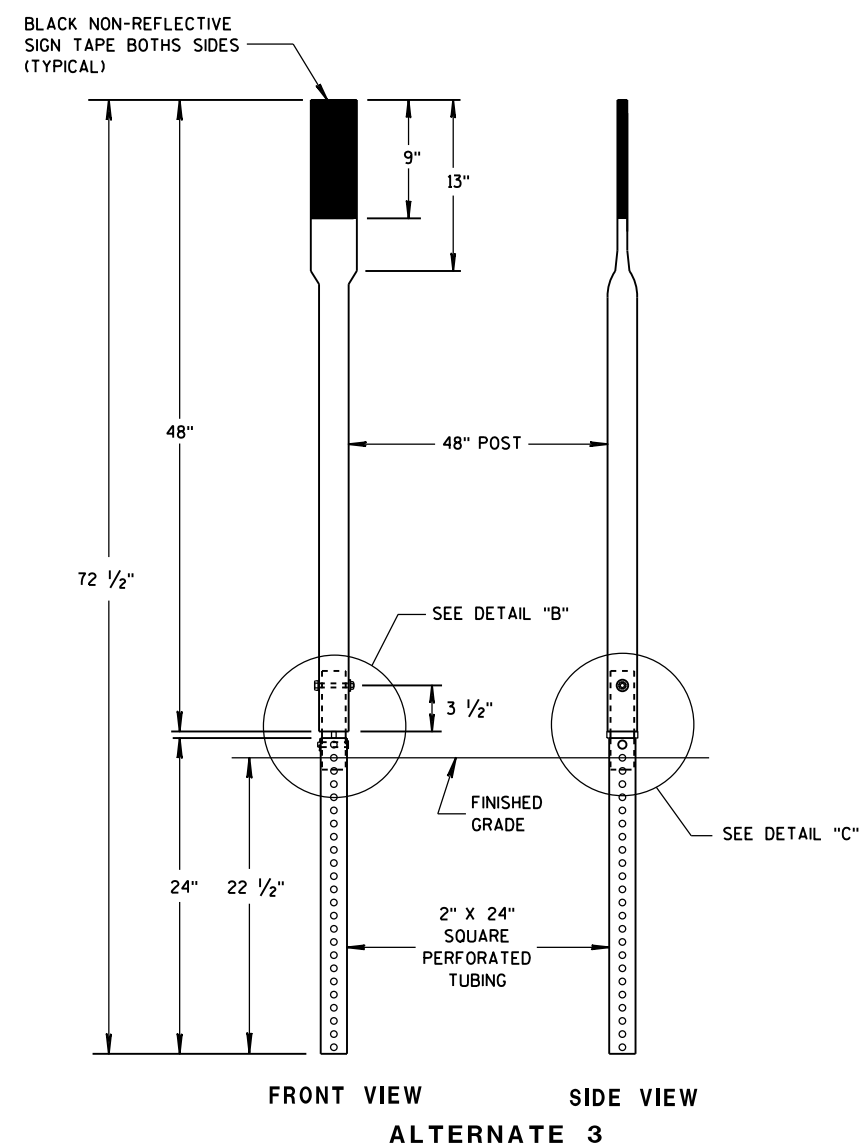
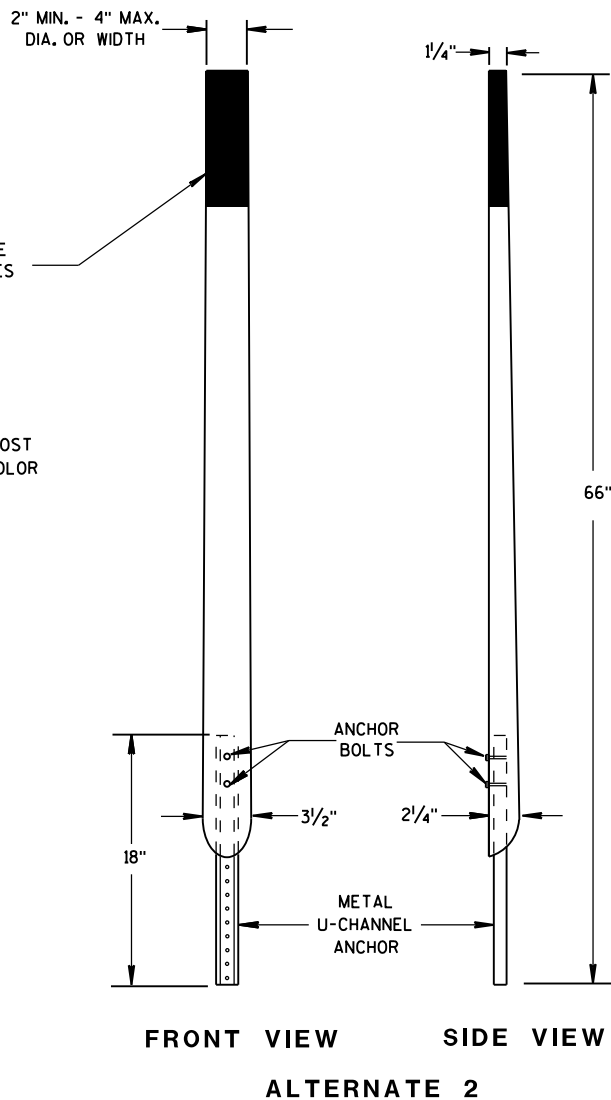
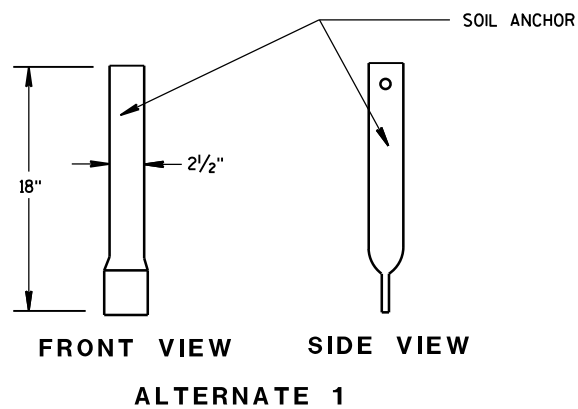
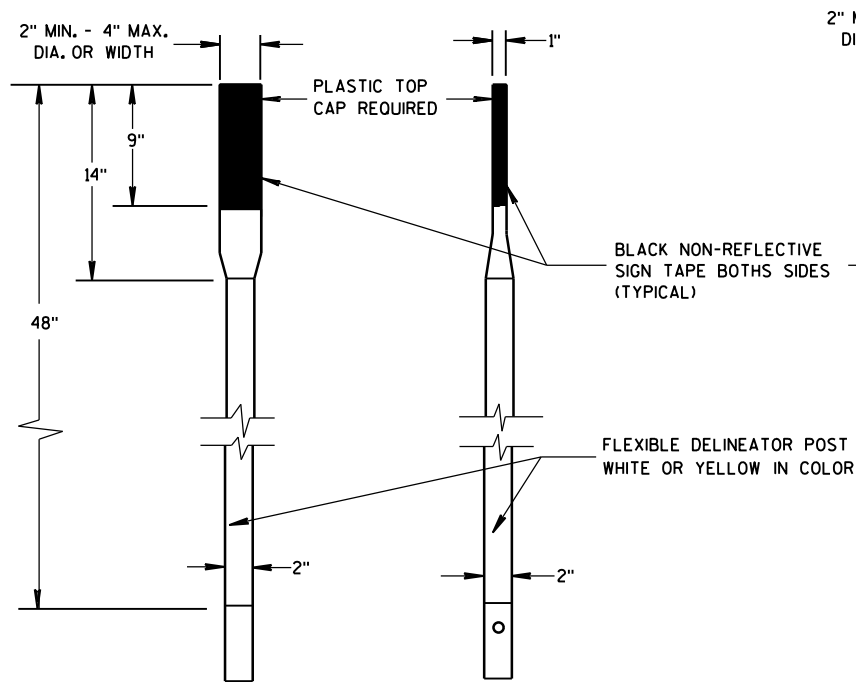
PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH



CROSS SECTION
FLEXIBLE MARKER POST

FLEXIBLE MARKER POST
FOR CULVERT END

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

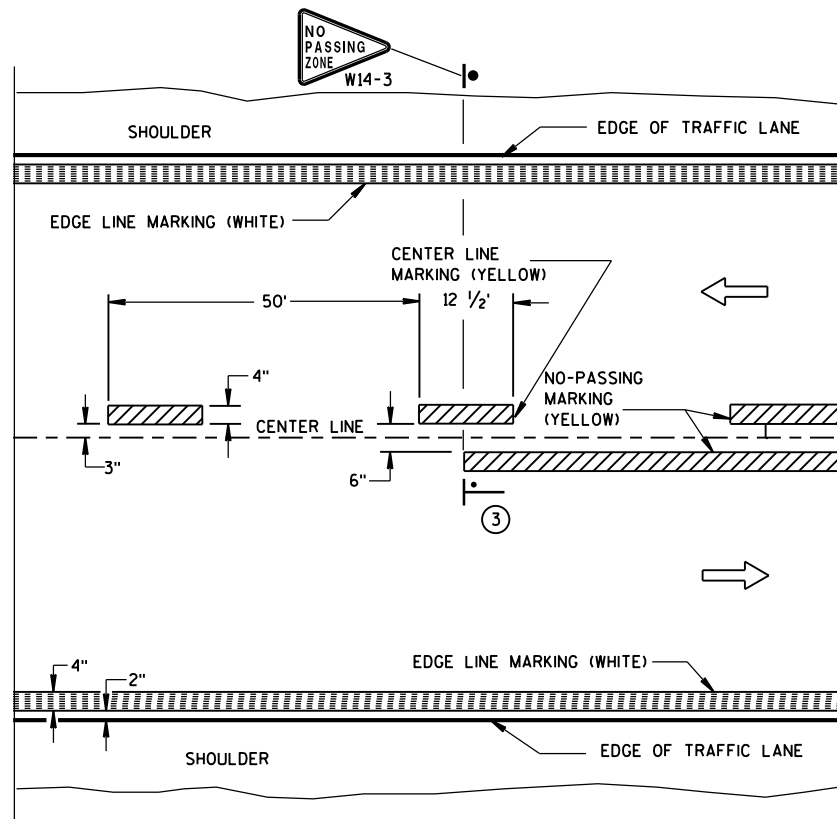


FLEXIBLE MARKER POST FOR CULVERT END

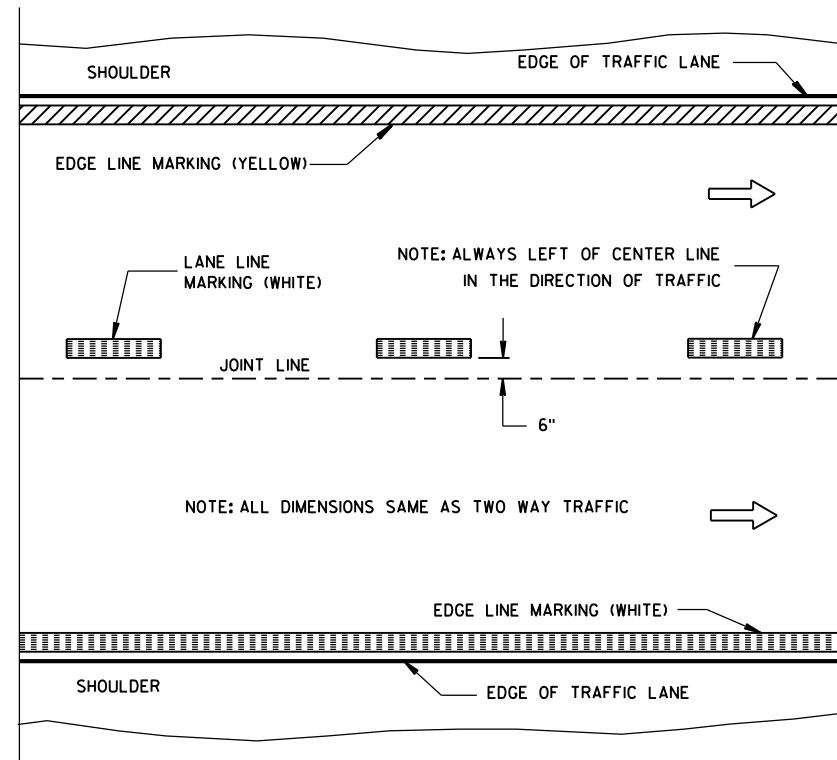
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/1/2012
DATE
FHWA

/S/ Travis Feltes
STATE TRAFFIC ENGINEER OF DESIGN

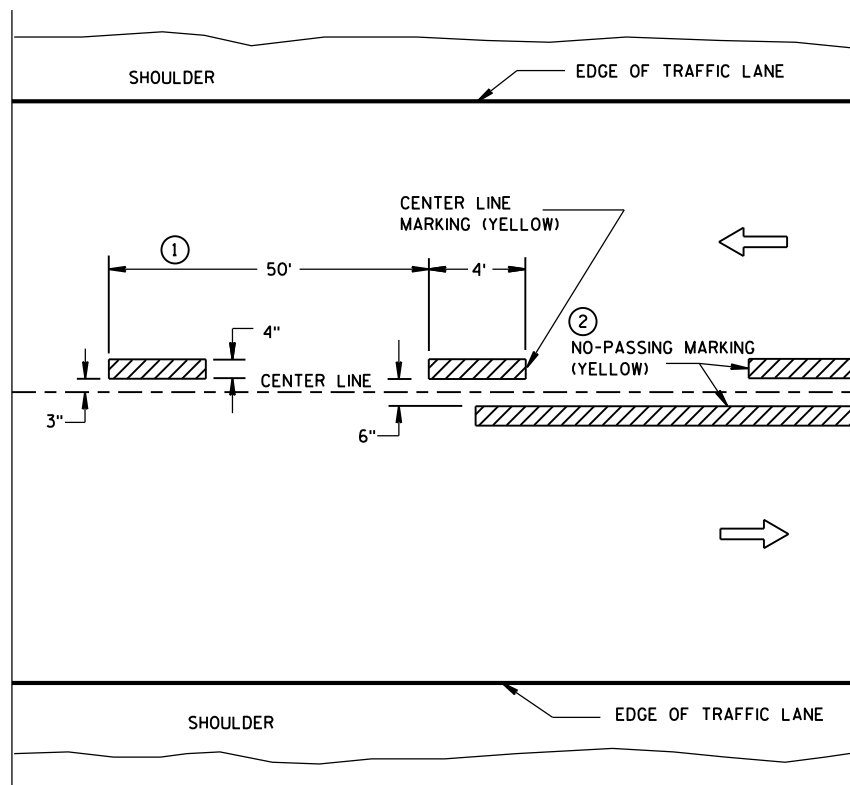


TWO WAY TRAFFIC

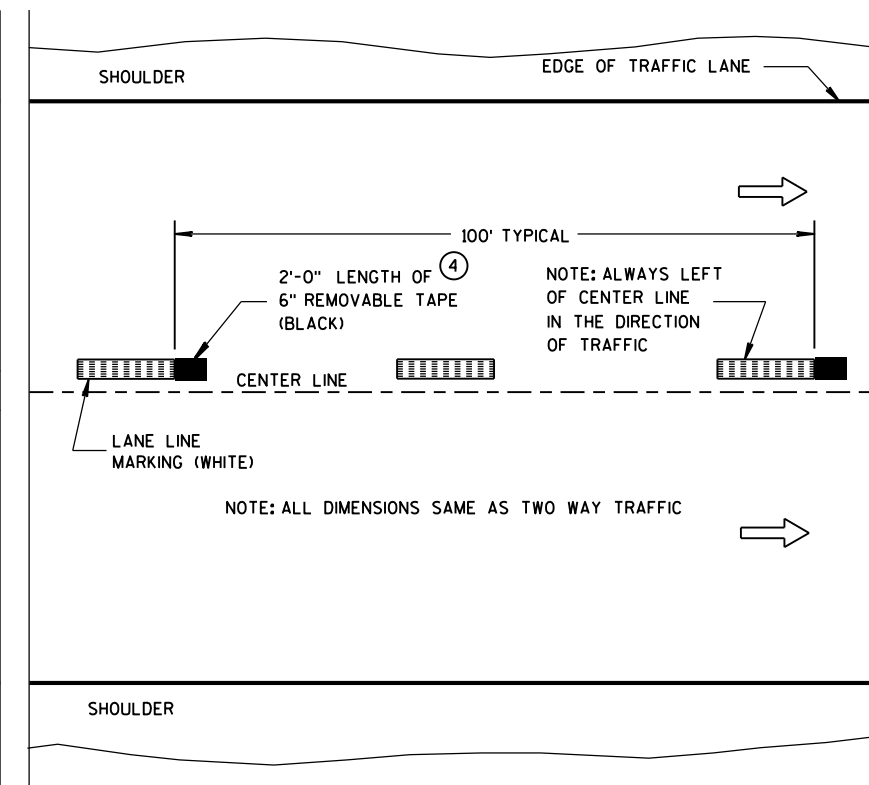


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

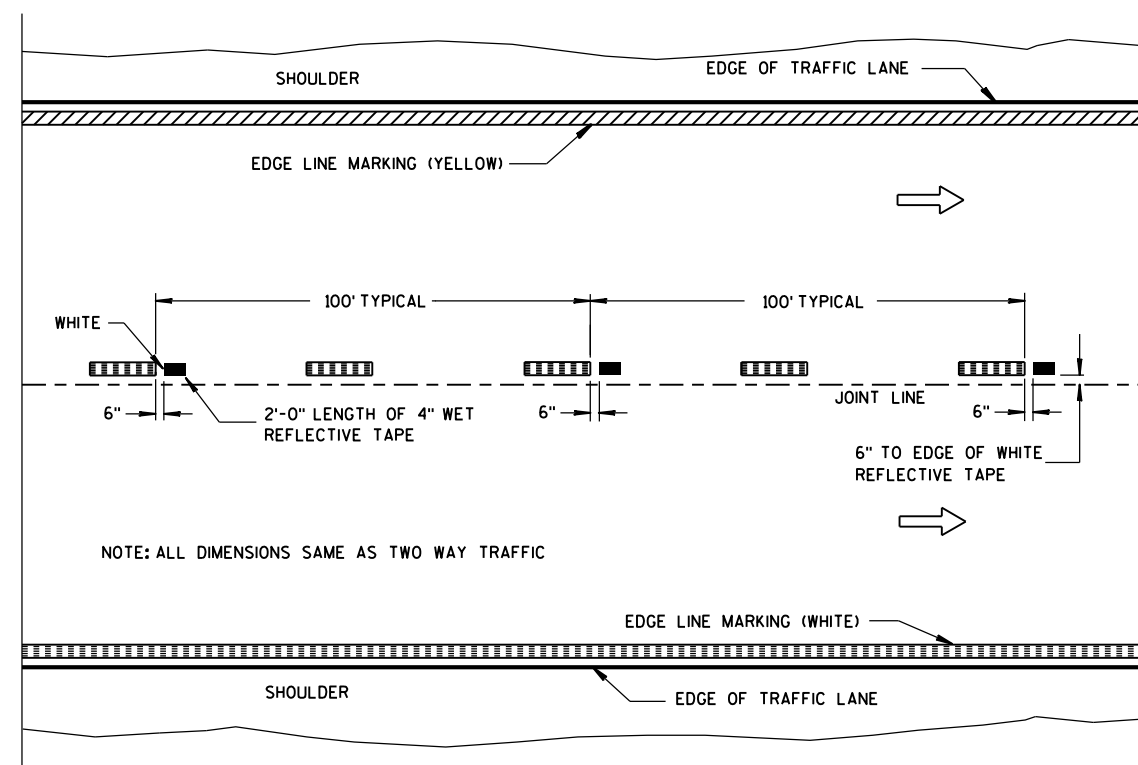
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



**WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE**

LEGEND

- "T" MARKING
- POST MOUNTED SIGN


PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION


APPROVED
10-1-2012 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA

TWO-LANE ROADWAY


SYMBOLS



WORK AREA



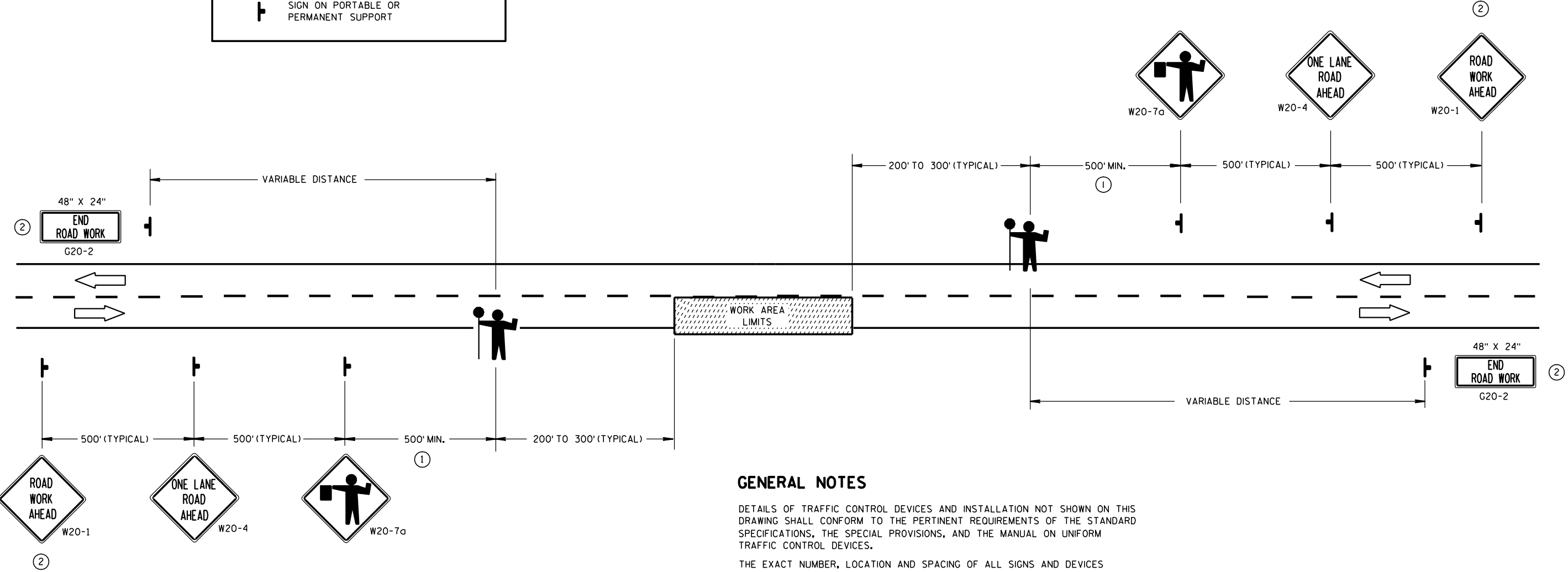
FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF



SIGN ON PORTABLE OR PERMANENT SUPPORT



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



GENERAL NOTES

- DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.
- THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.
- THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.
- WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.
- FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, THE "FLAGGER AHEAD", THE "ROAD WORK AHEAD" AND THE ONE LANE ROAD AHEAD" SIGNS SHALL BE COVERED OR REMOVED AND THE HIGHWAY RESTORED TO NORMAL OPERATION.
- ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

- ① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED	/S/ Thomas N. Notbohm
9/5/06	DATE
	STATE TRAFFIC ENGINEER OF DESIGN

FHWA

LEGEND

- POST MOUNTED SIGN
- REMOVING PAVEMENT MARKING
- TYPE III BARRICADE WITH SIGN
- DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY-BURN)
- TEMPORARY PRECAST CONCRETE BARRIER
- FLAGS, 16"x16" MIN., ORANGE
- TEMPORARY SIGNAL WITH BACKPLATE AND 12-INCH LENSES ON BREAKAWAY POLE
- ASPHALTIC PAVEMENT WIDENING
- DIRECTION OF TRAFFIC FLOW
- 4" X 6" WOOD POST

GENERAL NOTES :

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

NON-OPERATIONAL EQUIPMENT OR MATERIAL SHALL BE LOCATED BEHIND THE PRECAST CONCRETE BARRIER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

"WO" IS THE SAME AS "W" EXCEPT THE BACKGROUND IS ORANGE.

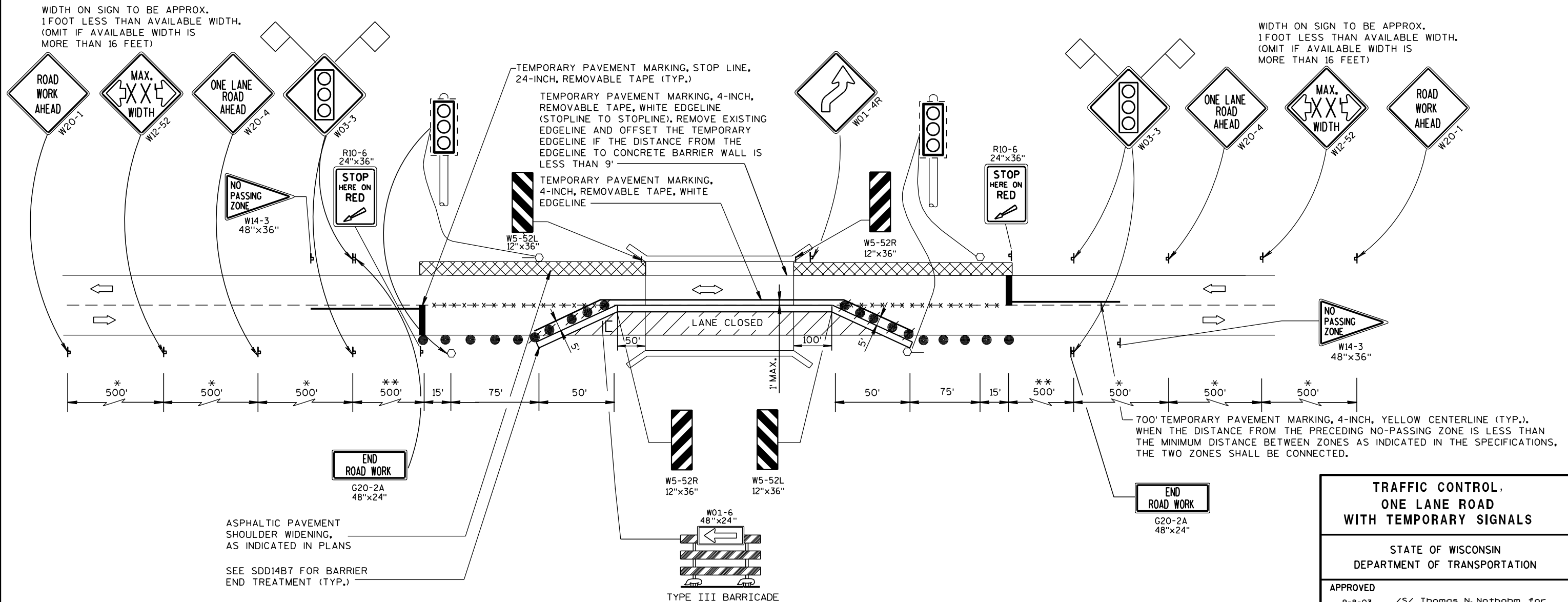
SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

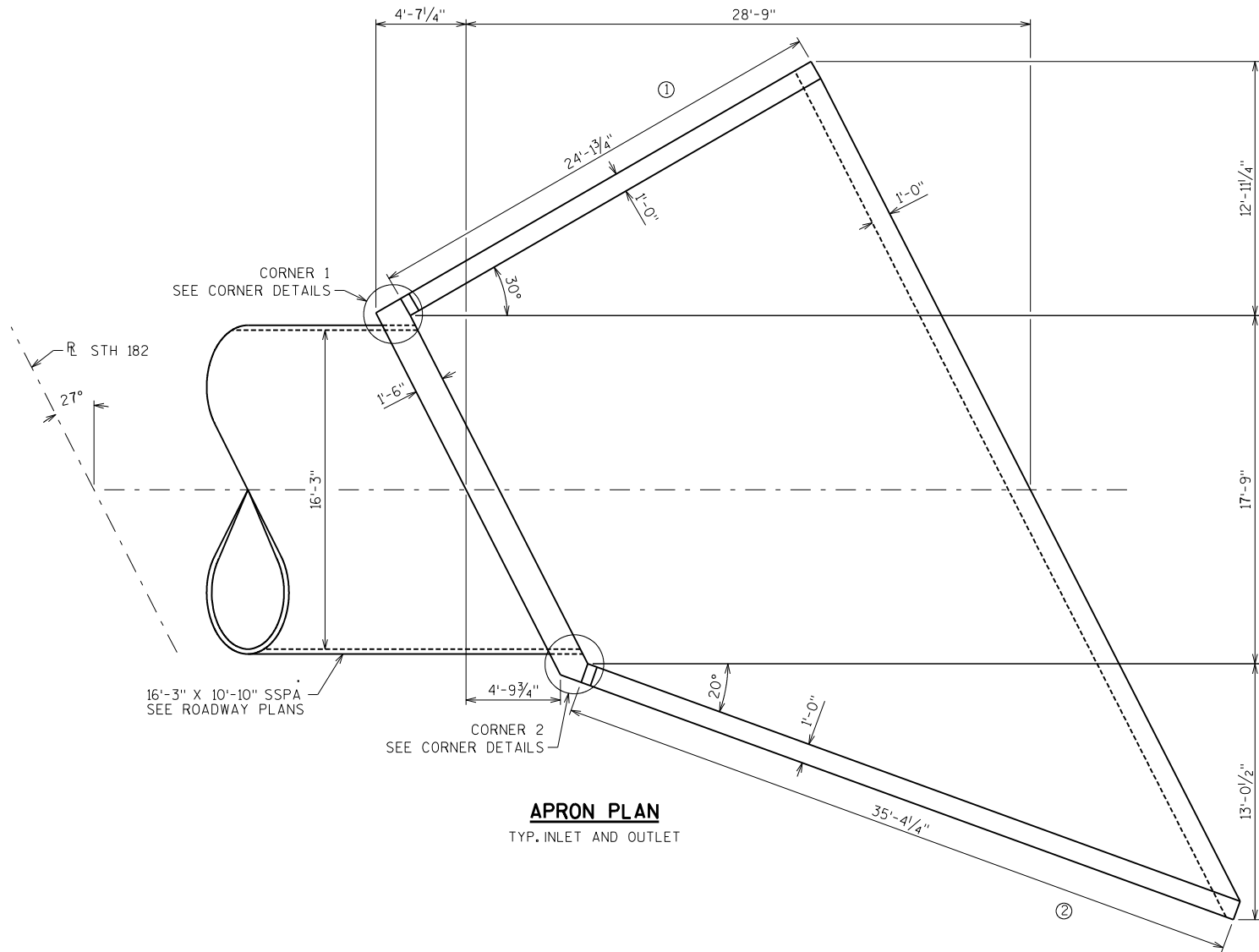
ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

PLACE TEMPORARY PAVEMENT MARKING EDGELINE AND CENTERLINE, AND REMOVE EXISTING PAVEMENT MARKINGS IF LANE CLOSURE IS TO BE IN PLACE FOR 7 OR MORE CONTINUOUS DAYS AND NIGHTS OR AS NOTED ON DETAIL.

* 500' SPACING SHOWN IS FOR ROADWAYS WITH A PRE-CONSTRUCTION REGULATORY SPEED LIMIT OF 45 MPH OR MORE. FOR 35-40 MPH, USE 350' TYPICAL SPACING. FOR 25-30 MPH, USE 200' TYPICAL SPACING.

** USE 300' SPACING IF PRE-CONSTRUCTION REGULATORY SPEED LIMIT IS 35 MPH OR LESS.





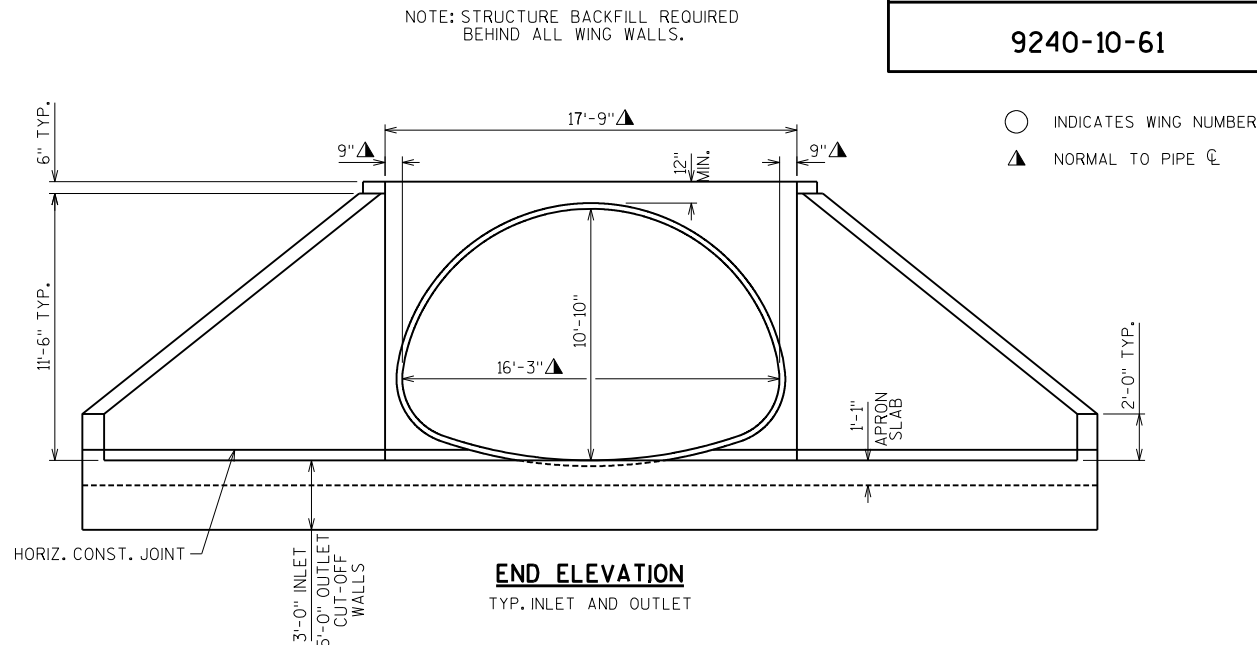
APRON PLAN
TYP. INLET AND OUTLET

DESIGN DATA

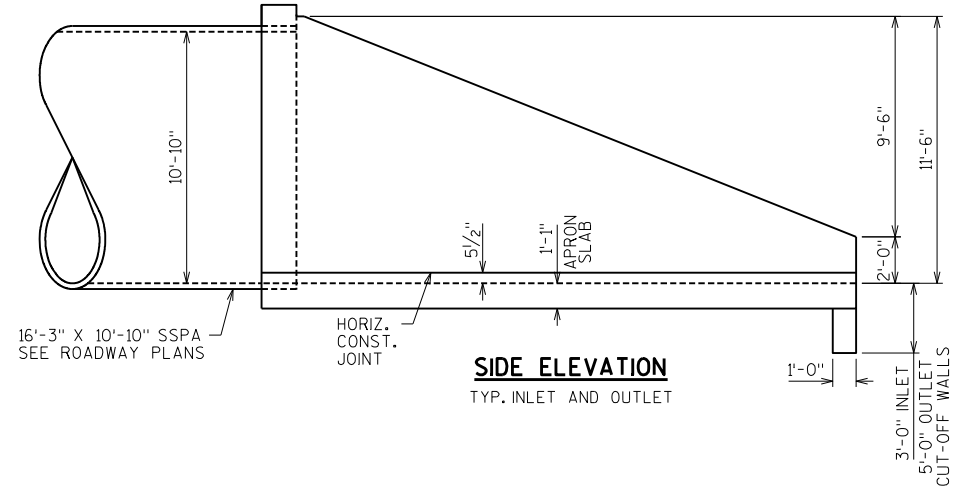
ULTIMATE DESIGN STRESSES:
CONCRETE MASONRY, GRADE A-FA $f'_c = 3500$ P.S.I.
HIGH STRENGTH BAR STEEL REINFORCEMENT $f_y = 60000$ P.S.I.

TOTAL ESTIMATED QUANTITIES

		BID ITEMS		
210.0100	BACKFILL STRUCTURE		464	CY
504.0100	CONCRETE MASONRY CULVERTS		124	CY
505.0410	BAR STEEL REINFORCEMENT HS CULVERTS		8,110	LB
516.0500	RUBBERIZED MEMBRANE WATERPROOFING		14	SY



END ELEVATION
TYP. INLET AND OUTLET



SIDE ELEVATION
TYP. INLET AND OUTLET


LIST OF DRAWINGS

1. LAYOUT
2. APRON DETAILS
3. DETAILS

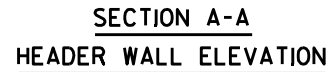
STRUCTURE DESIGN CONTACT:
DANIELLE DE TENNIS (608) 266-8689
LAURA SHADEWALD (608) 267-9592

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.
BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2" CLEAR UNLESS SHOWN OR NOTED OTHERWISE.
ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH STRUCTURE BACKFILL TO THE TOP OF THE WING WALLS WITHIN THE LENGTH OF THE CULVERT.
THE CONCRETE IN THE CUTOFF WALLS MAY BE PLACED UNDERWATER IF THE EXCAVATION CANNOT BE DEWATERED.
PLACE A 18" (MIN.) WIDE SHEET OF 'RUBBERIZED MEMBRANE WATERPROOFING' OVER ALL CONSTRUCTION JOINTS

NO.	DATE	REVISION	BY
 Plans Prepared By WISDOT BUREAU OF STRUCTURES			
ACCEPTED <i>William C. Dreher</i> 5/20/13		DATE	
CHIEF STRUCTURES DESIGN ENGINEER			
STRUCTURE C-50-18			
STH 182 OVER HAY CREEK			
COUNTY	PRICE	TOWN/CITY/VILLAGE	EISENSTEIN
DESIGN SPEC. AASHTO LRFD DESIGN SPEC. 5th EDITION			
DESIGNED BY DFD	DESIGN CKD. NAR	DRAWN BY DFD	PLANS CKD. NAR
LAYOUT			SHEET 1 OF 3

▲ 18" RUBBERIZED
MEMBRANE WATER-
PROOFING. PLACE
ALONG HORIZ. CONST.
JT. FOR ENTIRE WING
LENGTH (TYP.).



(NOTE: FEILD CUT BARS A421 THRU A432 TO FIT AS NEEDED)



AT RIGHT ANGLES TO WING WALLS



THE ABOVE ALT. MAY BE USED IN LIEU OF THE
CAST-IN-PLACE CONC. CUT-OFF WALLS. PAYMENT
WILL BE BASED ON THE CONC. CUT-OFF WALL.



NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-50-18			
DRAWN BY		DFD	PLANS CK'D. NAR
APRON DETAILS		SHEET 2	

BILL OF BARS

NOTE: THE FIRST OR FIRST TWO DIGITS OF THE BAR MARK SIGNIFIES THE BAR SIZE.

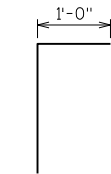
BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
A401		41	3-6	X		INLET CUT OFF WALL VERT.
A402		41	5-6	X		OUTLET CUT OFF WALL VERT.
A403		16	24-6			CUT OFF WALL HORIZ.
A404		100	17-8		▲	APRON
A405		38	28-3			APRON
A406		44	15-1		▲	APRON
A507		4	25-7			WING 1 HORIZ. BOTH FACES
A408		8	23-9			WING 1 HORIZ. APRON BOTTOM
A409		24	13-9		▲	WING 1 HORIZ. BOTH FACES
A410		24	5-0			WING 1 VERT. BACK FACE
A611		46	14-7	X	▲	WING 1 VERT. BACK FACE
A412		26	13-4	X	▲	WING 1 VERT. BACK FACE
A413		34	6-2		▲	WING 1 VERT. FRONT FACE
A514		4	36-1			WING 2 HORIZ. BOTH FACES
A415		8	35-0			WING 2 HORIZ. APRON BOTTOM
A416		24	20-2		▲	WING 2 HORIZ. BOTH FACES
A417		34	5-0			WING 2 VERT. BACK FACE
A618		66	14-8	X	▲	WING 2 VERT. BACK FACE
A419		38	13-4	X	▲	WING 2 VERT. BACK FACE
A420		50	6-2		▲	WING 2 VERT. FRONT FACE
A421		2	7-5	X		HEADER WALL HORIZ. BACK FACE
A422		2	5-7	X		HEADER WALL HORIZ. BACK FACE
A423		2	4-5	X		HEADER WALL HORIZ. BACK FACE
A424		4	3-8	X		HEADER WALL HORIZ. BACK FACE
A425		2	3-4	X		HEADER WALL HORIZ. BACK FACE
A426		2	5-10	X		HEADER WALL HORIZ. BACK FACE
A427		2	7-7	X		HEADER WALL HORIZ. BACK FACE
A428		2	5-9	X		HEADER WALL HORIZ. BACK FACE
A429		2	4-7	X		HEADER WALL HORIZ. BACK FACE
A430		4	3-11	X		HEADER WALL HORIZ. BACK FACE
A431		2	3-7	X		HEADER WALL HORIZ. BACK FACE
A432		2	6-0	X		HEADER WALL HORIZ. BACK FACE
A433		8	11-4			HEADER WALL VERT. BOTH FACES
A434		8	8-9			HEADER WALL VERT. BOTH FACES
A335		56	4-1	X		HEADER STIRRUPS
A436		8	20-6			HEADER HORIZ.
A437		92	2-10			DOWELS

▲ LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

BAR SERIES TABLE

MARK	NO. REQ'D		LENGTH
A404	4	SERIES OF 25	10-11 TO 24-4
A406	4	SERIES OF 11	3-11 TO 26-3
A409	4	SERIES OF 6	4-5 TO 23-1
A611	2	SERIES OF 23	12-5 TO 16-9
A412	2	SERIES OF 13	10-11 TO 15-8
A413	2	SERIES OF 17	1-5 TO 10-10
A416	4	SERIES OF 6	6-5 TO 33-11
A618	2	SERIES OF 33	12-6 TO 16-10
A419	2	SERIES OF 19	10-10 TO 15-9
A420	2	SERIES OF 25	1-5 TO 10-10

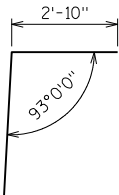
BUNDLE AND TAG EACH SERIES SEPARATELY.



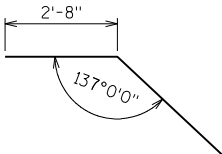
A401, A402



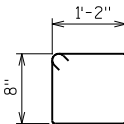
A611, A412
A618, A419



A421, A422, A423,
A424, A425, A426



A427, A428, A429,
A430, A431, A432

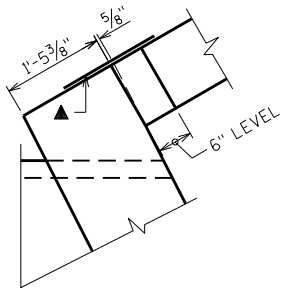


A335

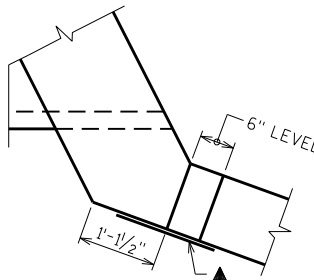
STATE PROJECT NUMBER

9240-10-61

▲ 18" RUBBERIZED
MEMBRANE WATER-
PROOFING, EXTEND
FROM HORIZ. CONST.
JT. TO TOP OF WALL.



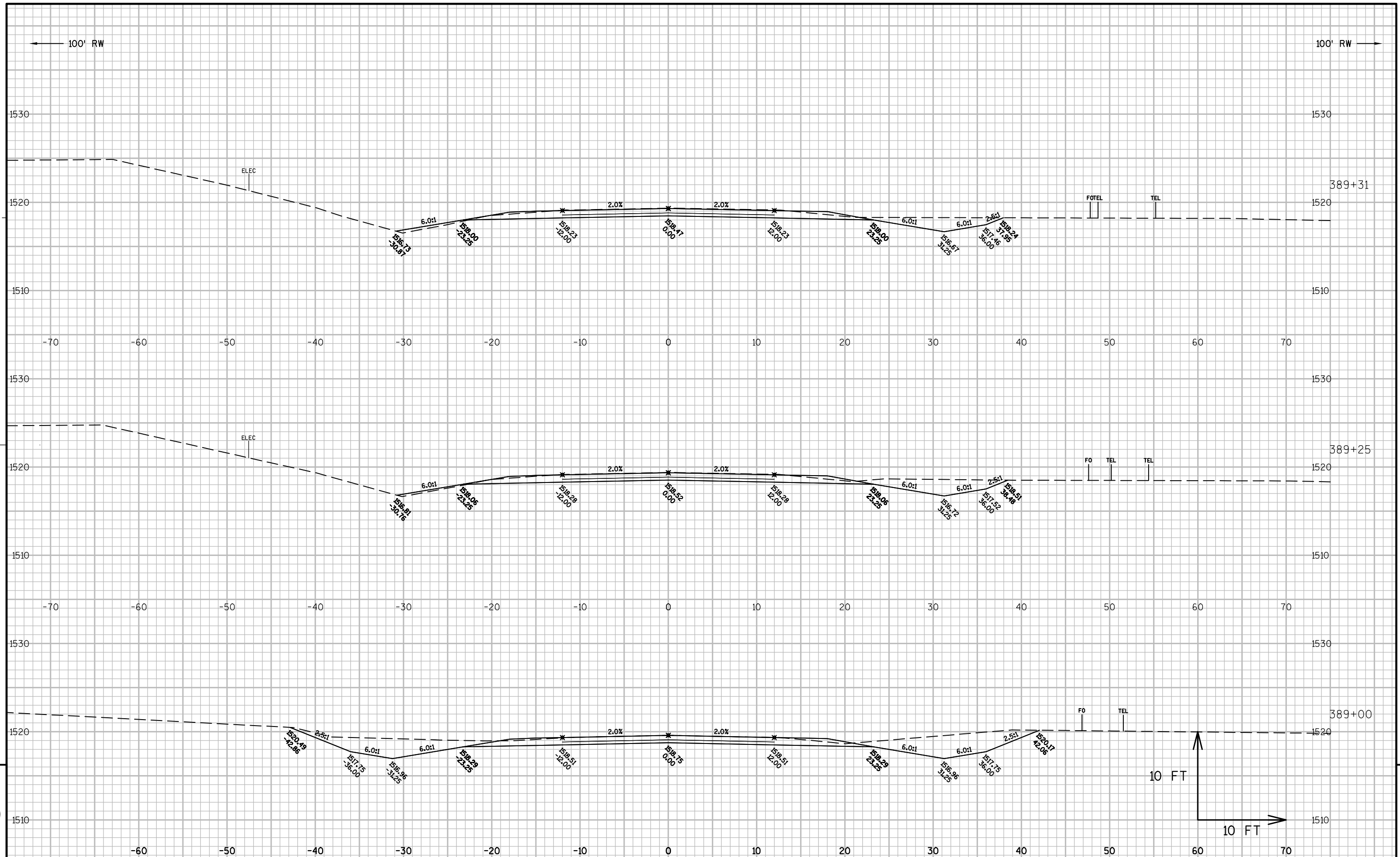
CORNER 1

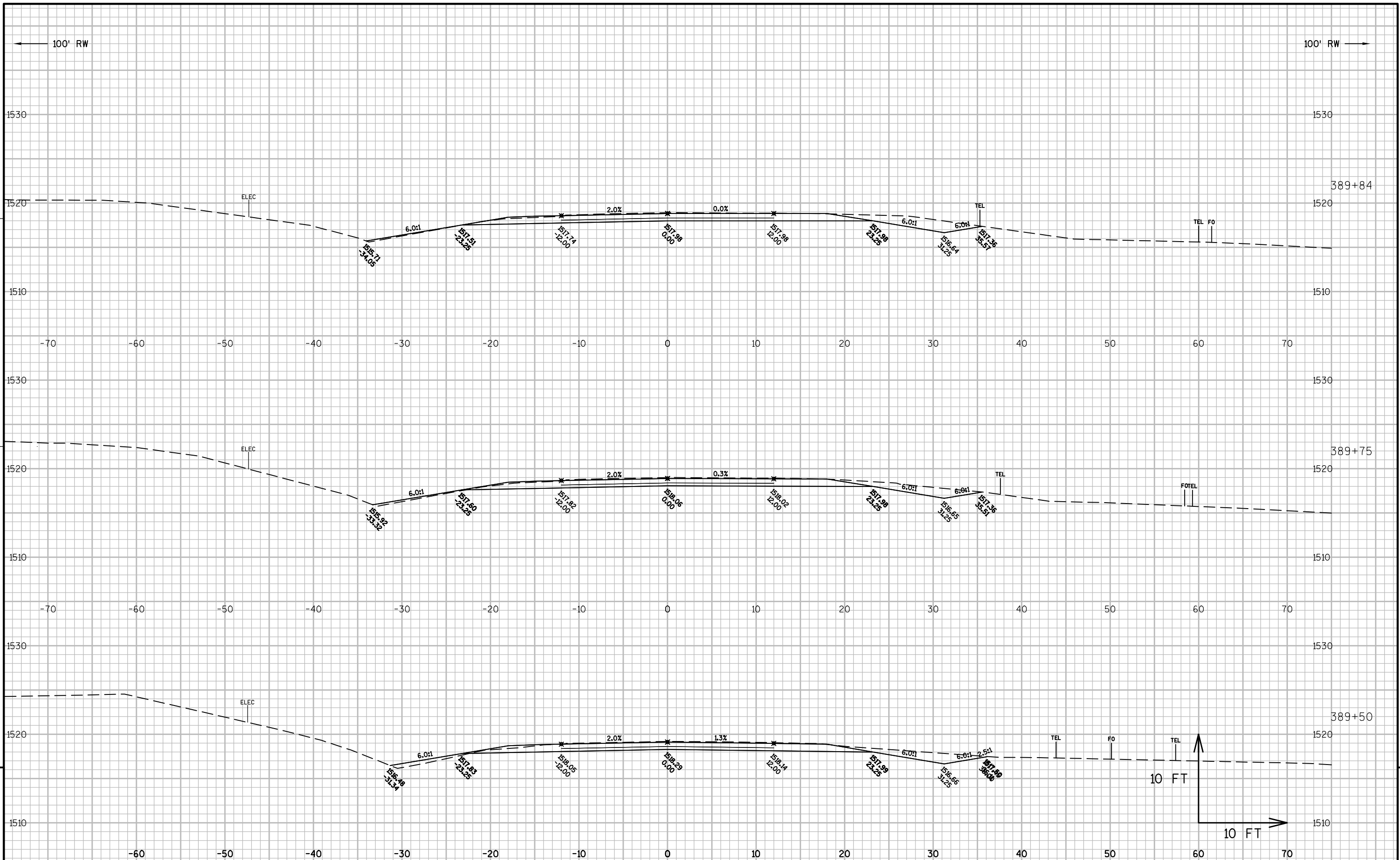


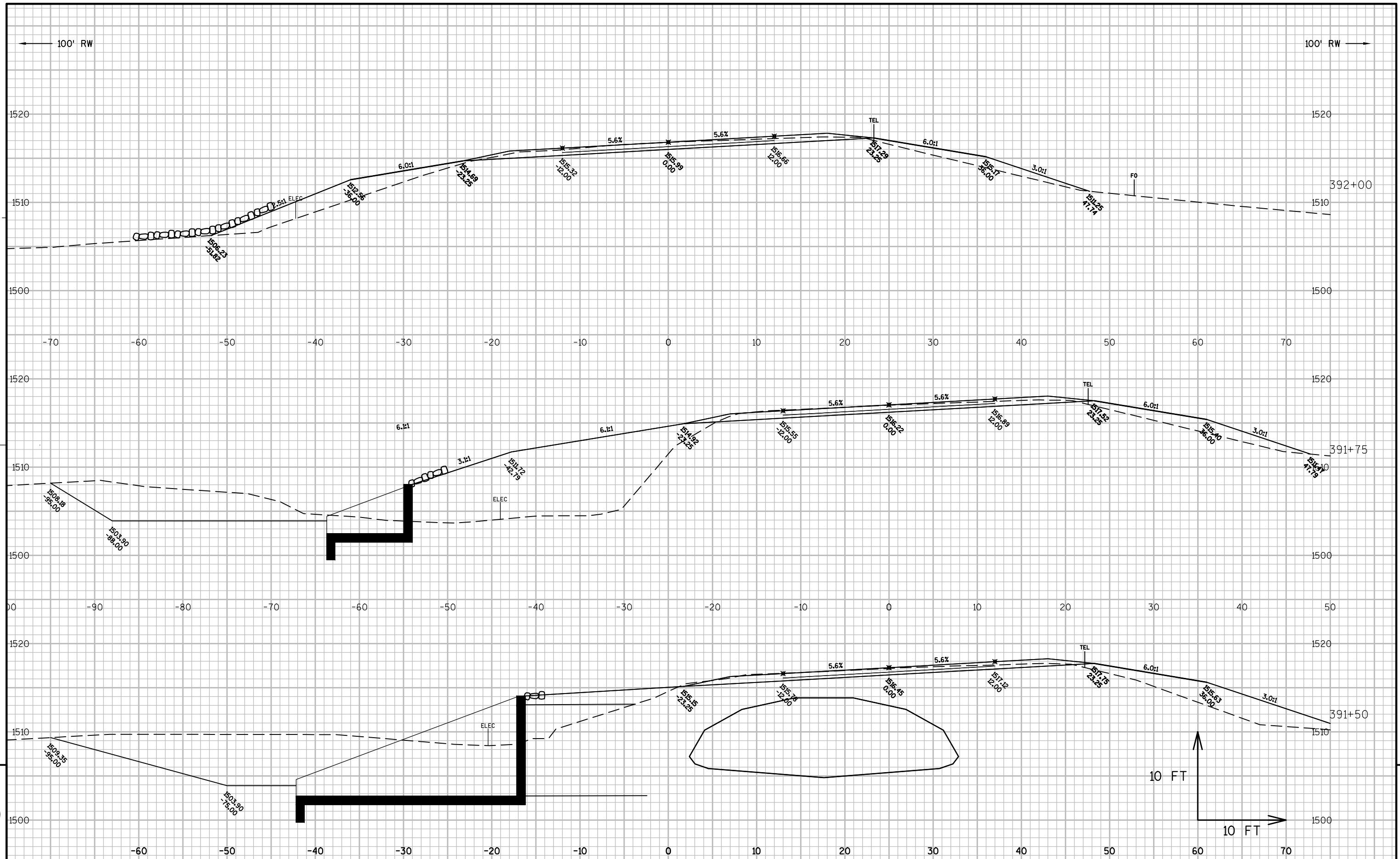
CORNER 2

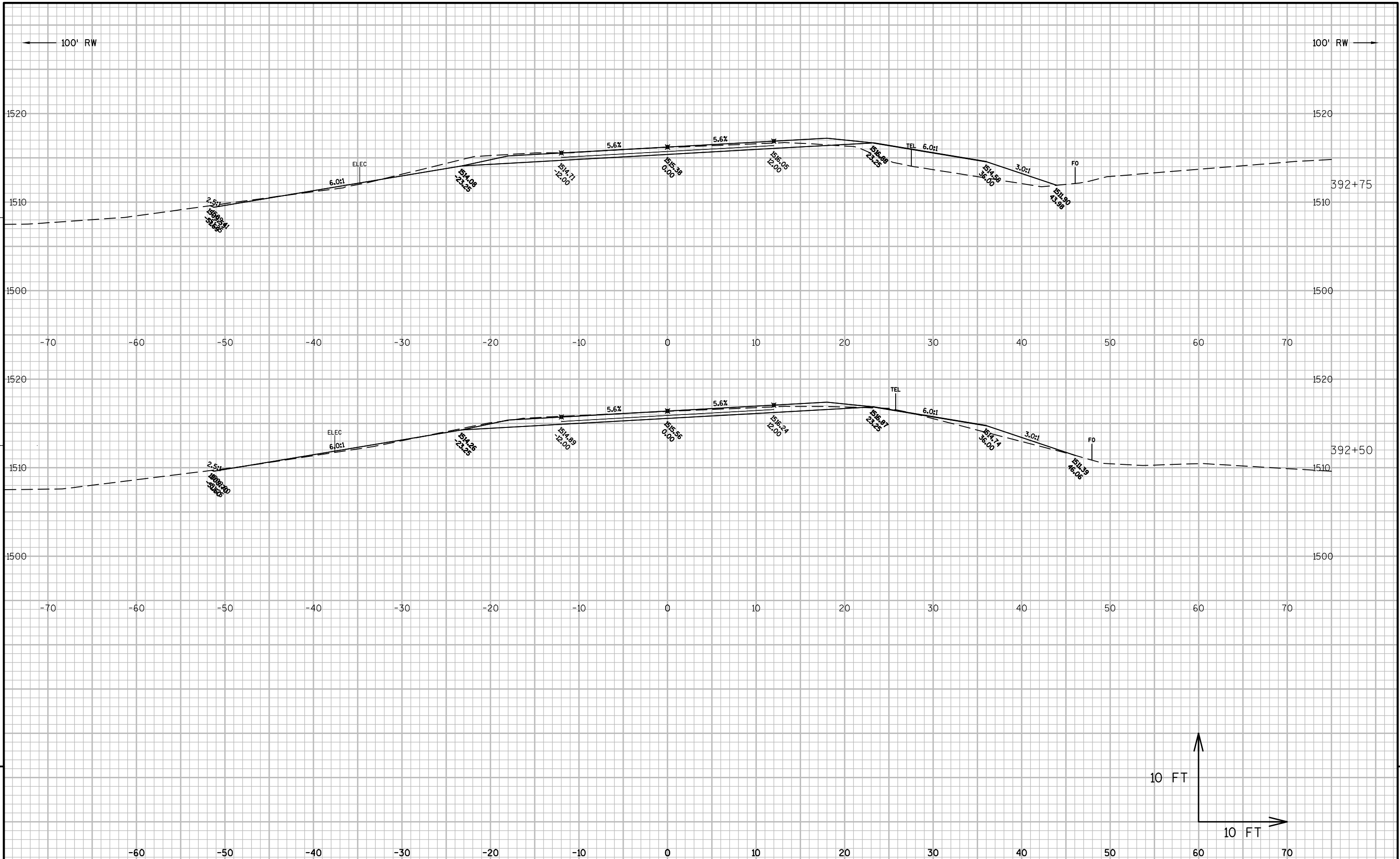
CORNER DETAILS

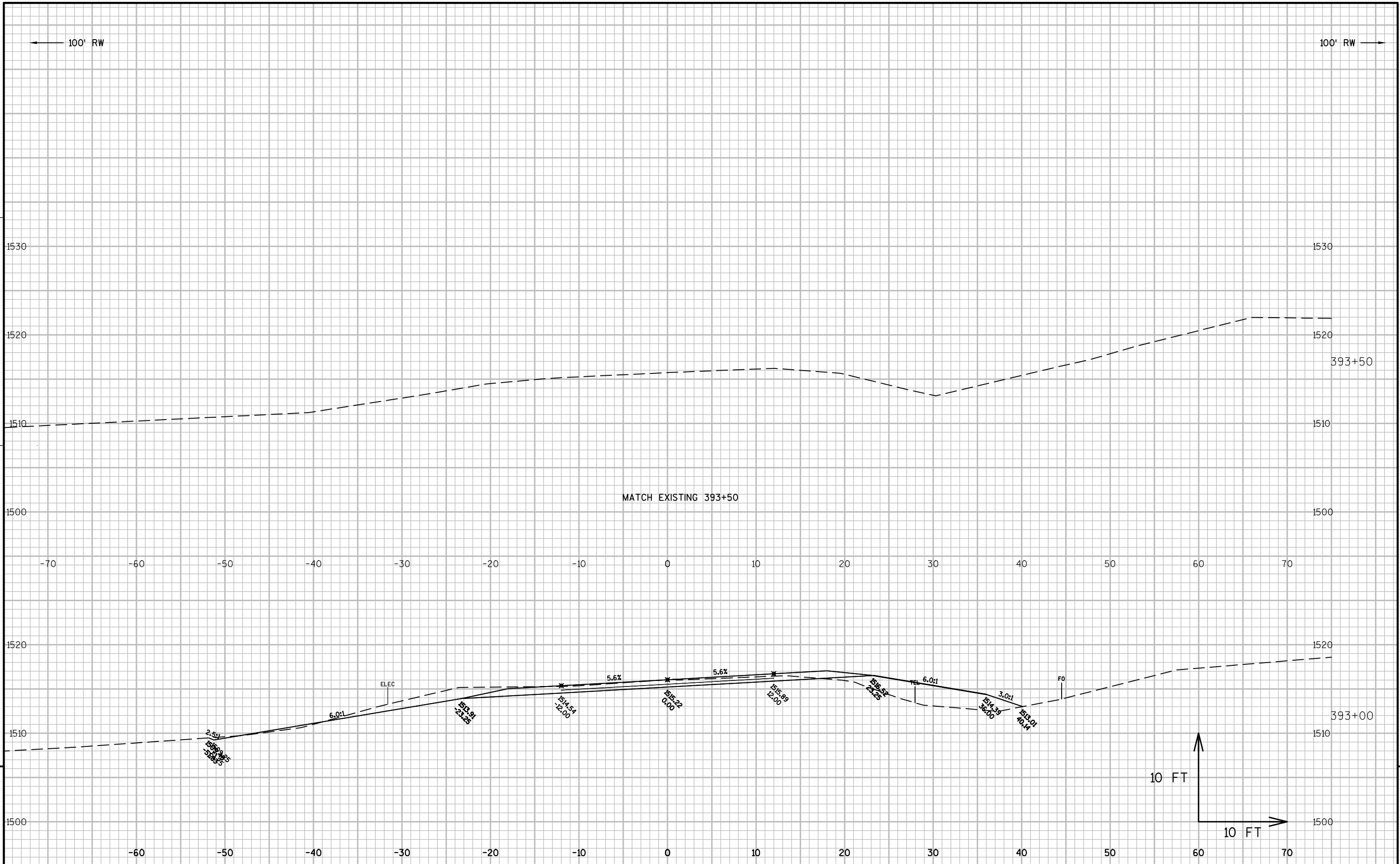
NO.	DATE	REVISION	BY
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DESIGN SECTION			
STRUCTURE C-50-18			
DRAWN BY		DFD	PLANS CK'D. NAR
DETAILS		SHEET	3











Notes



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