JULY 2013

#### ORDER OF SHEETS

Section No. 1 Section No. 2 Typical Sections and Details Estimate of Quantities Section No. 3 Section No. 3 Miscellaneous Quantities

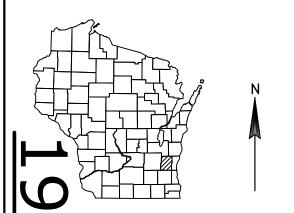
Right of Way Plat Section No. 5 Plan and Profile

Standard Detail Drawings

Section No. 8 Structure Plans Section No. 9 Computer Earthwork Data

Section No. 9 Cross Sections

TOTAL SHEETS = 38



#### DESIGN DESIGNATION

A.A.D.T. 2010 = 4500 A.A.D.T. 2030 = 6500 D.H.V. = 774 = 58/42 = 5.8% DESIGN SPEED = 60 MPH = 803,000 **ESALS** 

#### CONVENTIONAL SYMBOLS

PLAN CORPORATE LIMITS PROPERTY LINE LOT LINE LIMITED HIGHWAY EASEMENT EXISTING RIGHT OF WAY

PROPOSED OR NEW R/W LINE SLOPE INTERCEPT

REFERENCE LINE EXISTING CULVERT PROPOSED CULVERT (Box or Pipe)

COMBUSTIBLE FLUIDS

MARSH AREA

WOODED OR SHRUB AREA

PROFILE

GRADE LINE

ORIGINAL GROUND

SPECIAL DITCH

UTILITIES

ELECTRIC

FIBER OPTIC

SANITARY SEWER

UTILITY PEDESTAL

TELEPHONE POLE

STORM SEWER

TELEPHONE

POWER POLE

GRADE ELEVATION

MARSH OR ROCK PROFILE

CULVERT (Profile View)

(To be noted as such)

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION PLAN OF PROPOSED IMPROVEMENT

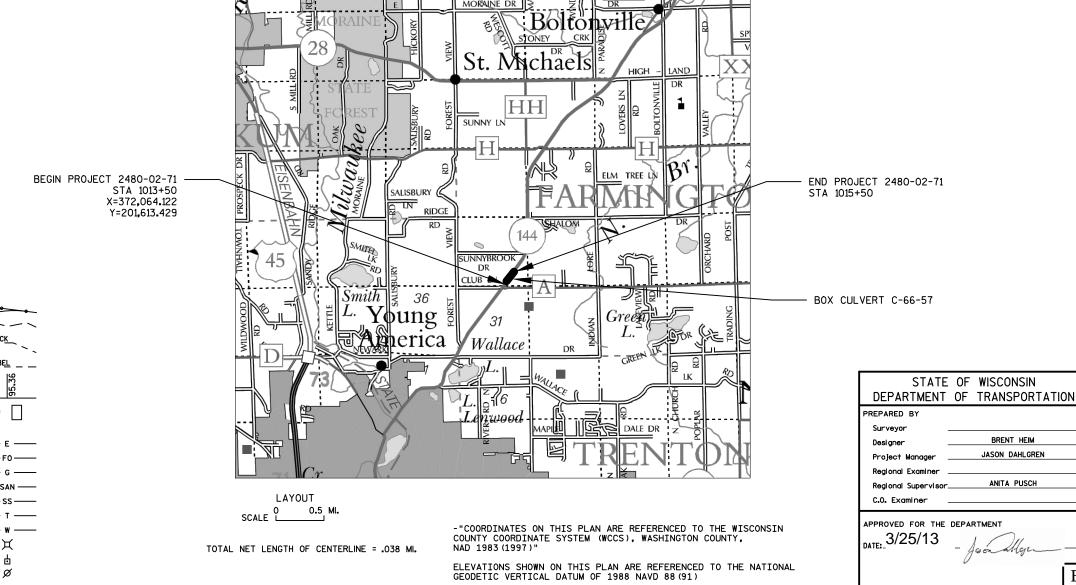
#### FEDERAL PROJECT STATE PROJECT PROJECT CONTRACT 2480-02-71 WISC 2013339

## WEST BEND TO SHEBOYGAN

BOX CULVERT C-66-0107

## STH 144 **WASHINGTON COUNTY**

STATE PROJECT NUMBER 2480-02-71



#### Z

#### **GENERAL NOTES**

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY UTILITY WHICH IS NOT A MEMBER OF DIGGERS HOTLINE MUST BE CONTACTED SEPARETELY.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT LOCATION THAT ARE NOT SHOWN.

NO TREES OR SHRUBS SHALL BE REMOVED UNLESS DESIGNATED FOR REMOVAL BY THE ENGINEER.

TEMPORARY STORAGE OF ANY MATERIAL OR EQUIPMENT SHALL NOT BE PERMITTED IN WETLANDS.

TRAFFIC CONTROL LOCATIONS AS SHOWN IN THE PLAN ARE SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

A SAWED JOINT WILL BE REQUIRED WHERE NEW PAVEMENT IS TO MEET AN EXISTING PAVED SURFACE.

SEE SUBSURFACE EXPLORATION REPORTS FOR SOIL BORING INFORMATION.

DIMENSIONS GIVEN FOR EXISTING FEATURES SHALL BE CONSIDERED AS APPROXIMATE AND MEASURED IN THE FIELD FOR MATCHING PURPOSES.

COMMON EXCAVATION IS MEASURED FROM THE EXISTING SURFACE TO THE PROPOSED SUBGRADE. THE REMAINING EXCAVATION WILL BE PAID UNDER EXCAVATION FOR STRUCTURES.

RESTORE GRADED AREAS, AS DESIGNATED BY THE ENGINEER, IMMEDIATELY AFTER GRADING IS COMPLETED WITHIN THOSE AREAS. SEED AND EROSION MAT TOP-SOILED AREAS, AS DESIGNATED BY THE ENGINEER, WITHIN FIVE (5) CALENDAR DAYS AFTER PLACEMENT OF TOPSOIL. IF GRADED AREAS ARE LEFT EXPOSED FOR MORE THAN (14) CALENDAR DAYS, SEED THOSE AREAS WITH TEMPORARY SEED.

STOCKPILE EXCESS MATERIAL OR SPOILS ON UPLAND AREAS AWAY FROM WETLANDS, FLOODPLAINS AND WATERWAYS. STOCKPILED SOIL SHALL BE PROTECTED AGAINST EROSION. IF STOCKPILED MATERIAL IS LEFT FOR MORE THAN FOURTEEN (14) CALENDAR DAYS, SEED THE STOCKPILE WITH TEMPORARY SEED.

EROSION CONTROL BMP'S ARE SHOWN AT SUGGESTED LOCATIONS. THE ACTUAL LOCATIONS WILL BE DETERMINED BY THE CONTRACTOR'S ECIP AND BY THE ENGINEER IN THE FIELD. EROSION CONTROL BMP'S SHALL BE MAINTAINED UNTIL PERMANENT VEGETATION IS ESTABLISHED OR UNTIL THE ENGINEER DETERMINES THAT THE BMP IS NO LONGER REQUIRED.

#### **ORDER OF SHEETS**

**GENERAL NOTES** 

PROJECT OVERVIEW

**TYPICAL SECTIONS** 

**CONSTRUCTION DETAILS** 

**EROSION CONTROL** 

TRAFFIC CONTROL

**DETOUR** 

## CONSTRUCT HMA PAVEMENT TYPE E-3 WITH THE FOLLOWING ASPHALTIC MATERIAL LAYERS AND GRADATIONS

LOCATION	ASPHALTIC MATERIAL	NOMINAL SIZE	LAYER 1	LAYER 2
5.25-INCH	PG 58-28	19.0 mm	3.25-INCH	
5.25-INCT1	PG 58-28	12.5 mm		2-INCH



Call 811 3 Work Days Before You Dig Or Toll Free (800) 242-8511 Hearing Impaired TDD (800) 542-2289 www.DiggersHotline.com

PROJECT NO: 2480-02-71 HWY: STH 144 COUNTY: WASHINGTON GENERAL NOTES AND UTILITY CONTACTS SHEET: E

LE NAME : \_\_\_\_\_\_ PLOT DATE : \_\_\_\_\_ PLOT BY : \_\_\_\_\_ PLOT NAME : \_\_\_\_\_ PLOT NAME : \_\_\_\_\_ PLOT SCALE : 1:1

2

2

#### **UTILITY CONTACTS**

#### WE ENERGIES - ELECTRIC

(SEND ALL CORRESPONDENCE TO)
MR. DAN SANDE , PROJECT MANAGER
WE ENERGIES (ELECTRIC)
333 W. EVERETT ST. A279
MILWAUKEE, WI 53203
PHONE: (414) 221-4578
FAX: (414) 221-2336
dan.sande@we-energies.com

FIELD CONTACT:
MR. AL SCHMITT
WE ENERGIES (ELECTRIC)
245 SAND DR
WEST BEND, WI 53095
PHONE: (262) 338-7662
CELL: (414) 322-1824
al.schmitt@we-energies.com

#### WISC. GAS CO. D/B/A WE ENERGIES

MR. PAUL OSMANSKI WE ENERGIES (GAS) 500 S 116<sup>TH</sup> ST WEST ALLIS, WI 53214 PHONE: (414) 944-5796 FAX: (414) 221-2336 paul.osmanski@we-energies.com

#### WE ENERGIES EMERGENCY DISPATCH

ELECTRIC: 1-800-662-4797

GAS: 1-800-261-5325

#### **CHARTER COMMUNICATIONS**

MR. TOM HARYCKI 2312 CONTINENTAL DRIVE WEST BEND, WI 53095 PHONE: (262) 306-8756 ext. 20702 FAX: (920) 306-9021 tharycki@chartercom.com

#### **AT&T WISCONSIN**

MR. STEVE UBERT
7721 W. FOND DU LAC AVE
MILWAUKEE, WI 53218
PHONE: (414) 535-7420
FAX: (414) 896-7435
su2438@att.com

#### WISCONSIN DOT CONTACTS

#### PROJECT MANAGER

MR. JASON DAHLGREN WISDOT SOUTHEAST REGION WAUKESHA OFFICE 141 NW BARSTOW ST WAUKESHA, WI 53187 PHONE: (262) 521-5349 jason.dahlgren@dot.wi.gov

#### **DESIGN ENGINEER**

MR. BRENT HEIM
WISDOT SOUTHEAST REGION
WAUKESHA OFFICE
141 NW BARSTOW ST
WAUKESHA, WI 53187
PHONE: (262) 548-5944
brent.heim@dot.wi.gov

#### **CONSTRUCTION ENGINEER**

MR. MARTIN VILLACA
WISDOT SOUTHEAST REGION
WAUKESHA OFFICE
141 NW BARSTOW ST
WAUKESHA, WI 53187
PHONE: (262) 548-6456
martin.villaca@dot.wi.gov

#### STRUCTURAL ENGINEER

DANIELLE DETENNIS
WISDOT – BUREAU OF STRUCTURES
CENTRAL OFFICE
4802 SHEBOYGAN AVE.
MADISON, WI 53707
PHONE: (608) 266-8689
danielle.detennis@dot.wi.gov

#### **UTILITY COORDINATOR**

MS. ABBY SCHMIDT 141 NW BARSTOW ST WAUKESHA, WI 53187 PHONE: (262) 548-5925 abby.schmidt@dot.wi.gov

#### OTHER CONTACTS

## KEWASKUM SCHOOL DISTRICT MR. JAMES SMASAL, SUPERINTENDENT

(262) 626-8427 EXT. 8006 JSmasal@ksd.k12.wi.us

MS. JEANNE JACAK, ADMIN ASSISTANT (262) 626-8427 EXT. 8005 JJacak@ksd.k12.wi.us

1675 REIGLE DRIVE, SUITE 100 KEWASKUM, WI 53040

#### **WISDNR LIAISON**

MS. JULIE WIDHOLM
WIS. DEPT. OF NATURAL RESOURCES
141 NW BARSTOW ST, ROOM 180
WAUKESHA WI 53188
PHONE: (414) 574-2112
CELL: (262) 424-2834
Julie.Widholm@wisconsin.gov

#### **WASHINGTON COUNTY**

MR. CHRIS WALTER
ASSISTANT HIGHWAY COMMISSIONER
WASHINGTON CO. HIGHWAY DEPT.
432 EAST WASHINGTON STREET
WEST BEND, WI 53095
PHONE: (262) 335-4436
FAX: (262) 335-4439
chris.walter@co.washington.wi.us

#### **TOWN OF FARMINGTON**

MR. CHRIS ELBE, CHAIRPERSON 9422 STATE HIGHWAY 144 KEWASKUM, WI 53040 PHONE: (262) 692-6254

#### WASHINGTON COUNTY SHERIFF'S DEPT

SHERIFF DALE SCHMIDT 500 NORTH SCHMIDT ROAD WEST BEND, WI 53095 P: (262) 335-4388 dale.schmidt@co.washington.wi.us

#### FILLMORE FIRE DEPARTMENT

CHIEF JEFF STEINERT 8485 TRADING POST TRAIL WEST BEND, WI 53090 (262) 689-0277 fillmorefd@nconnect.net

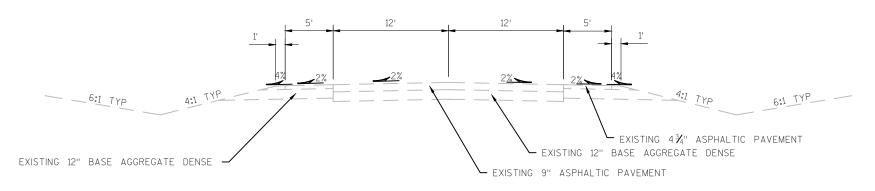
#### **BOLTONVILLE FIRE DEPARTMENT**

9336 BOLTON DRIVE KEWASKUM, WI 53040

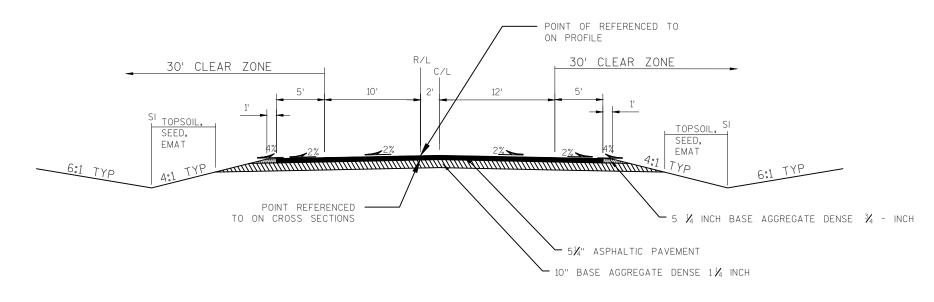
PROJECT NO: 2480-02-71 HWY: STH 144 COUNTY: WASHINGTON GENERAL NOTES AND UTILITY CONTACTS SHEET: E

FILE NAME : \_\_\_\_\_\_ PLOT BY : \_\_\_\_\_ PLOT BY : \_\_\_\_\_ PLOT NAME : \_\_\_\_\_ PLOT SCALE : 1:1





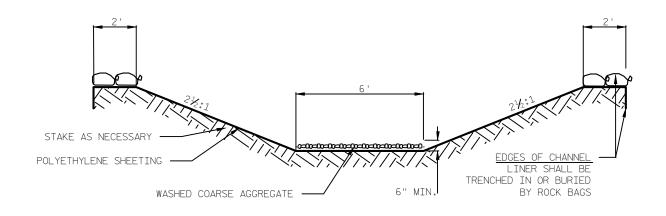
#### EXISTING TYPICAL SECTION



FINISHED TYPICAL SECTION

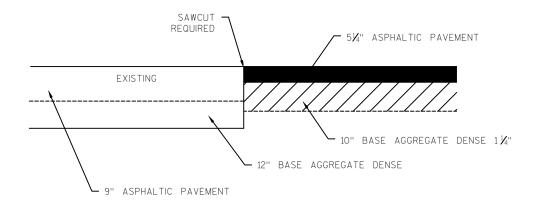
HWY: STH 144 COUNTY: WASHINGTON E PROJECT NO: 2480-02-71 PLAN: TYPICAL SECTION





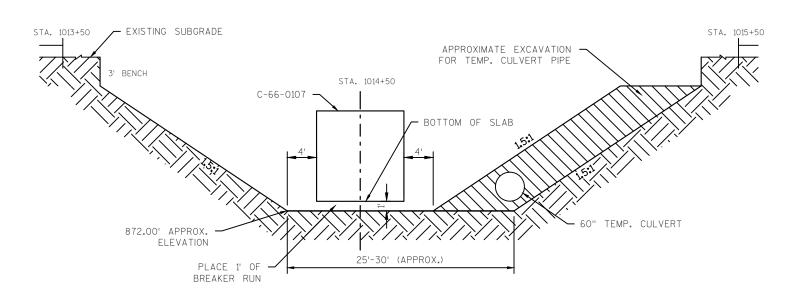
#### TYPICAL SECTION OF TEMPORARY CHANNEL

TO BE PAID FOR UNDER TEMPORARY DIVERSION CHANNEL STA. 1015+00



#### JOINT AT MATCHES

STA. 1013+50 STA. 1015+50

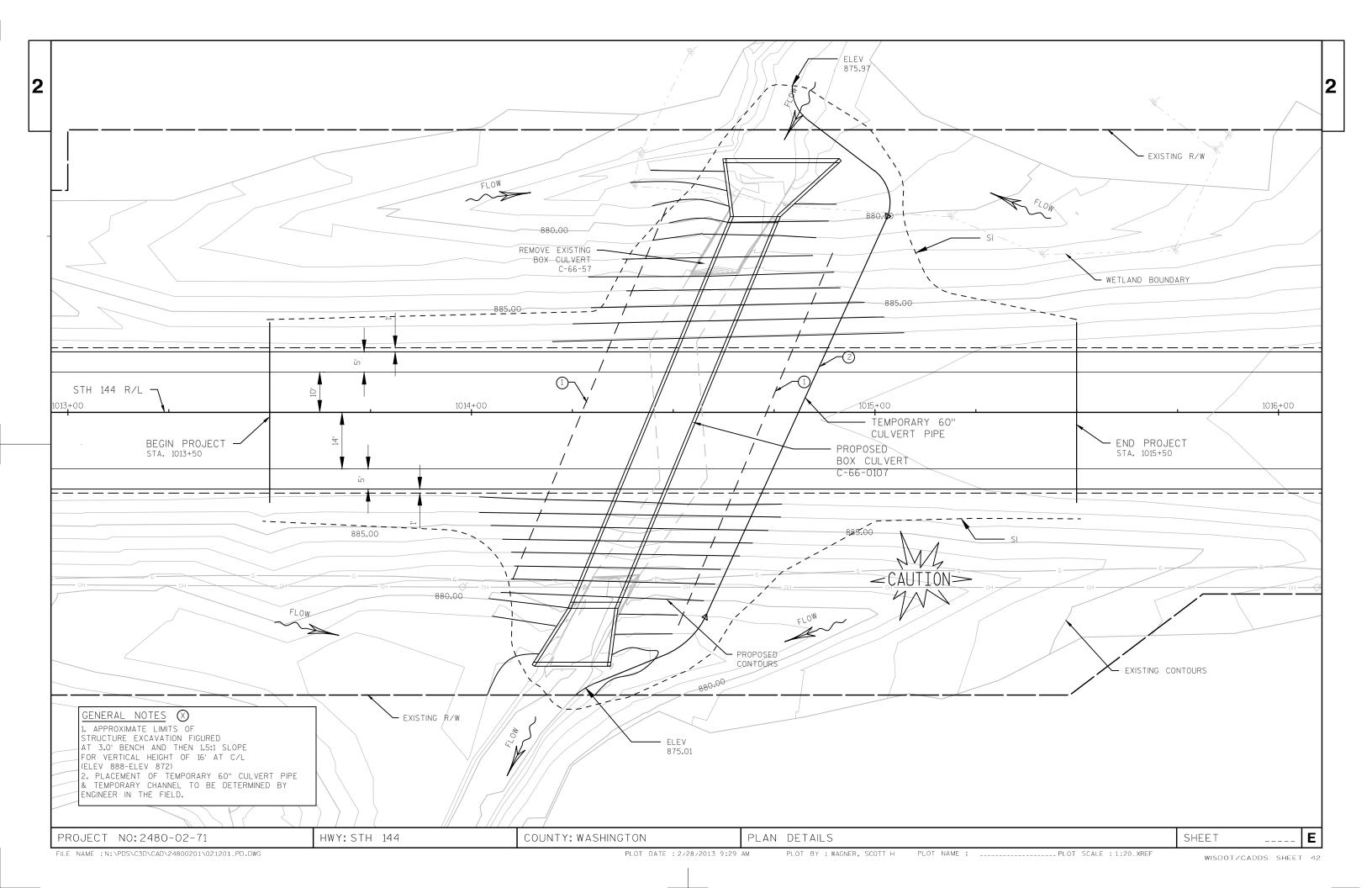


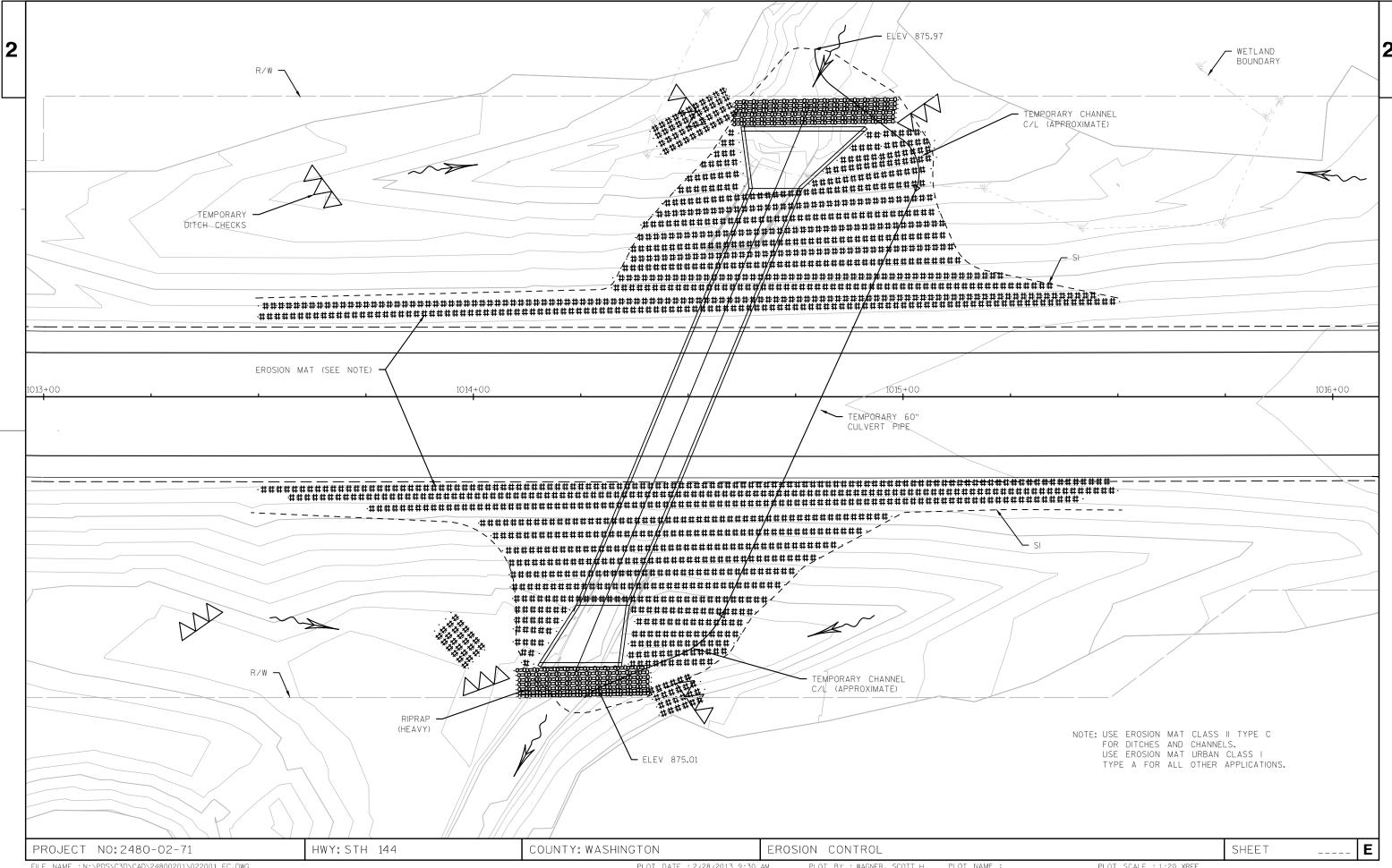
#### BOX CULVERT APPROXIMATE EXCAVATION CROSS SECTION

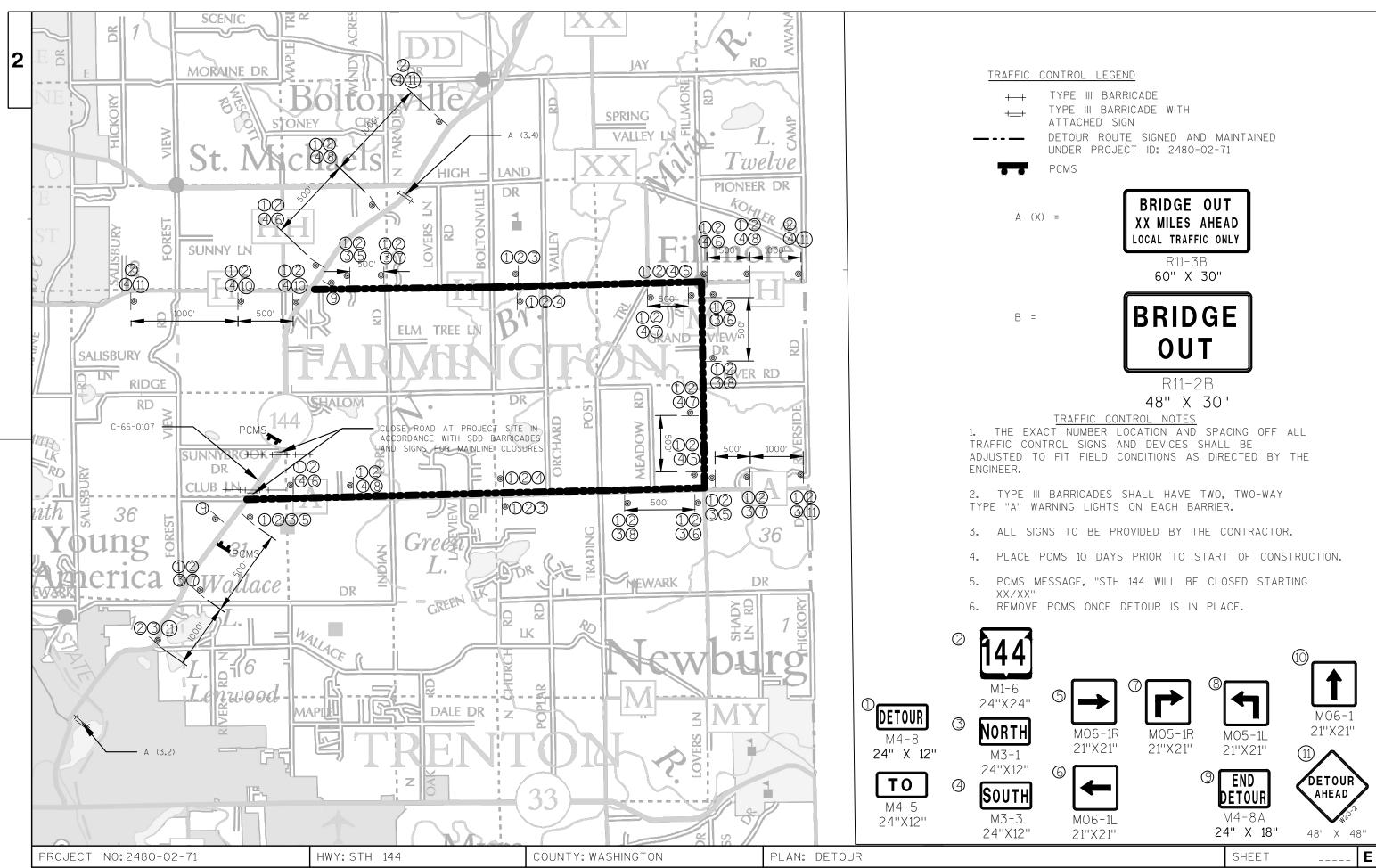
SHOWN AT STH 144 R/L FOR REFERENCE ONLY

PROJECT NO: 2480-02-71 HWY: STH 144 COUNTY: WASHINGTON CONSTRUCTION DETAIL SHEET \_\_\_\_ **E** 

FILE NAME : N:\PDS\C3D\CAD\24800201\021000\_CD.DWG PLOT DATE : 2/28/2013 9:29 AM PLOT BY : WAGNER, SCOTT H PLOT NAME : \_\_\_\_\_\_PLOT SCALE : 1 IN:10 FT

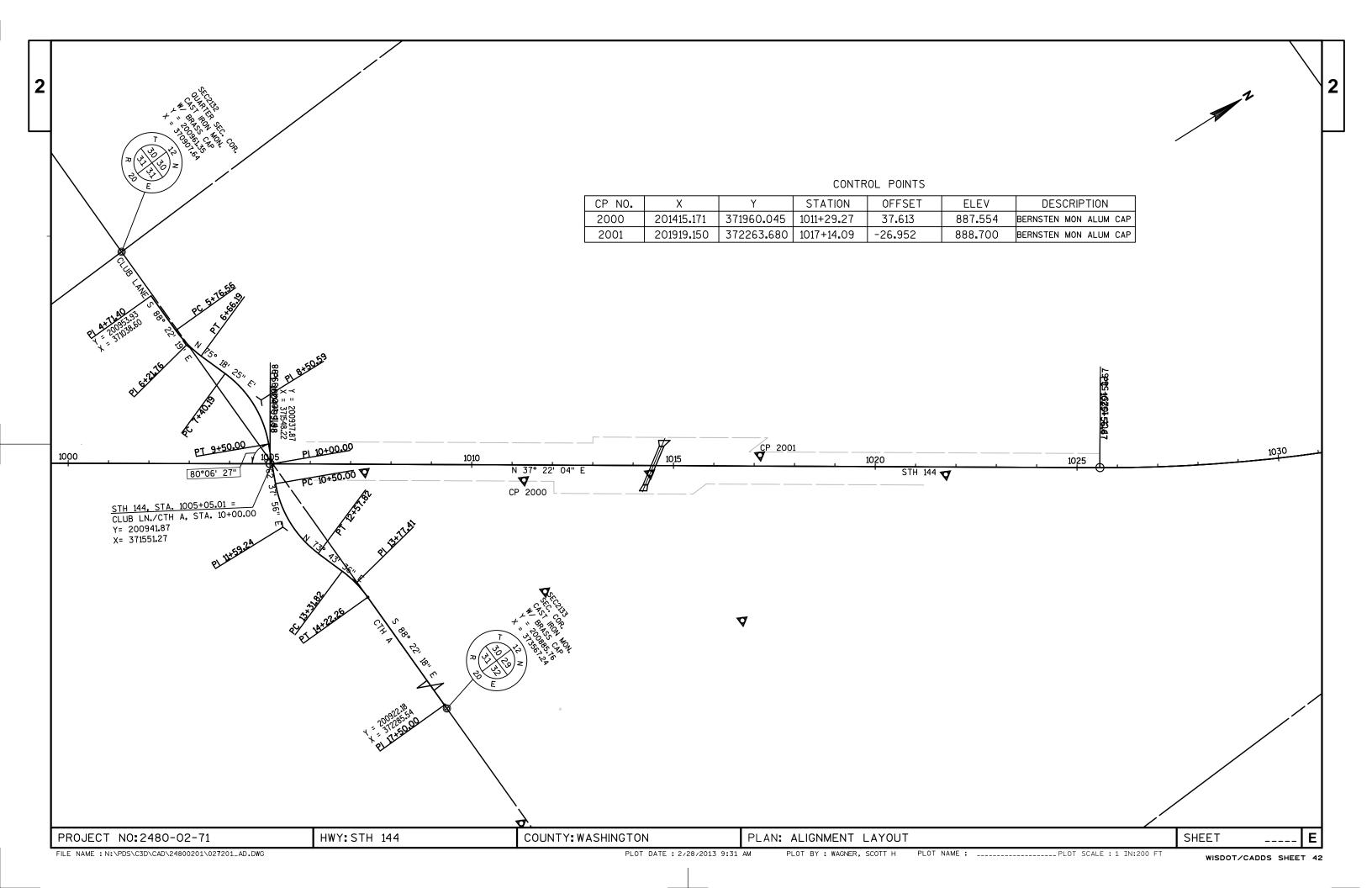


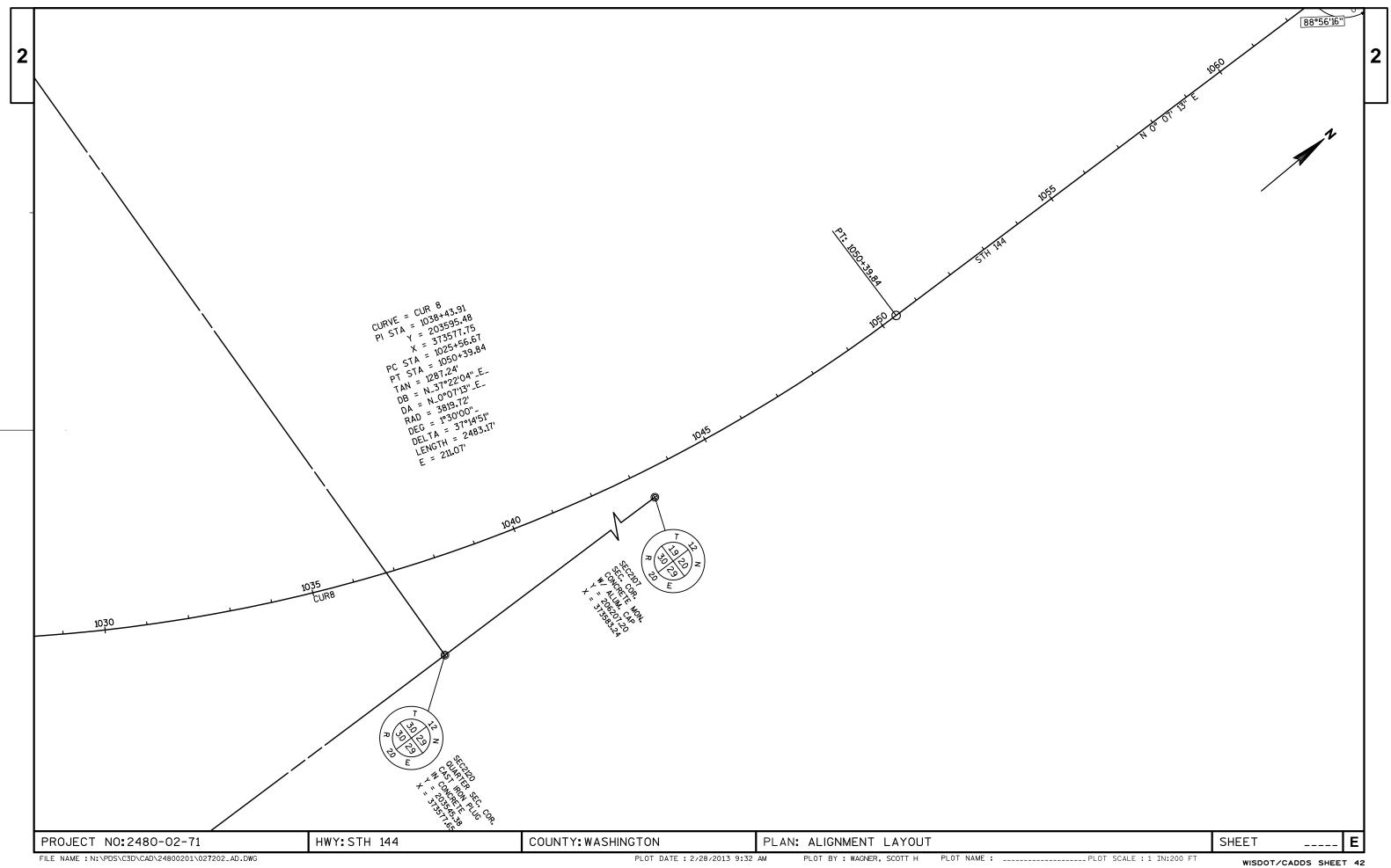




FILE NAME : N:\PDS\C3D\C4800201\027001\_DT.DWG PLOT BY : WAGNER, SCOTT H PLOT NAME : \_\_\_\_\_\_PLOT SCALE : 1 IN 1500 FT

WISDOT/CADDS SHEET 42





DATE 2	SAPR13	EST	IMAT	E O F Q U A N	
LI NE NUMBER 0010	I TEM 203. 0200	ITEM DESCRIPTION REMOVING OLD STRUCTURE (STATION) 01.	UNIT LS	TOTAL 1. 000	2480-02-71 QUANTI TY 1. 000
0020 0030	205. 0100 206. 2000	1014+49+00 EXCAVATION COMMON EXCAVATION FOR STRUCTURES CULVERTS	CY LS	300. 000 1. 000	300. 000 1. 000
0040 0050	210. 0100 305. 0110	(STRUCTURE) 01. C-66-0107 BACKFILL STRUCTURE BASE AGGREGATE DENSE 3/4-INCH	CY TON	887. 000 30. 000	887. 000 30. 000
0060 0070	305. 0120 311. 0115	BASE AGGREGATE DENSE 1 1/4-INCH BREAKER RUN	TON CY	565. 000 94. 000	565. 000 94. 000
0800	455. 0105	ASPHALTIC MATERIAL PG58-28	TON	13.000	13. 000
0090 0100	455. 0605 460. 1103	TACK COAT HMA PAVEMENT TYPE E-3	GAL TON	20. 000 240. 000	20. 000 240. 000
0110	504. 0100	CONCRETE MASONRY CULVERTS	CY	130.000	130. 000
0120 0130	505. 0410 505. 0610	BAR STEEL REINFORCEMENT HS CULVERTS BAR STEEL REINFORCEMENT HS COATED	LB LB	19, 030. 000 1, 810. 000	19, 030. 000 1, 810. 000
0140	516. 0500	CULVERTS RUBBERI ZED MEMBRANE WATERPROOFING	SY	27. 000	27. 000
0150	520. 4060	CULVERT PIPE TEMPORARY 60-INCH	LF	106. 000	106. 000
0160	606. 0300	RIPRAP HEAVY	CY LF	31. 000 90. 000	31. 000 90. 000
0170 0180	616. 0205 618. 0100	FENCE CHAIN LINK 5-FT MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) 01. 2480-02-71	EACH	1. 000	1. 000
0190 0200	619. 1000 625. 0500	MOBILIZATION SALVAGED TOPSOIL	EACH SY	1. 000 650. 000	1. 000 650. 000
0210 0220	628. 1504 628. 1520	SILT FENCE SILT FENCE MAINTENANCE	LF LF	400. 000 400. 000	400. 000 400. 000
0230	628. 1905	MOBILIZATIONS EROSION CONTROL	EACH	4. 000	4. 000
0240 0250	628. 1910 628. 2006	MOBILIZATIONS EMERGENCY EROSION CONTROL EROSION MAT URBAN CLASS I TYPE A	EACH SY	2. 000 600. 000	2. 000 600. 000
	628. 2027	EROSION MAT CLASS II TYPE C	SY		
0260 0270	628. 202 <i>1</i> 628. 7504	TEMPORARY DITCH CHECKS	SY LF	50. 000 85. 000	50. 000 85. 000
0280	628. 7570	ROCK BAGS	EACH	150.000	150. 000
0290 0300	630. 0160 630. 0200	SEEDING MIXTURE NO. 60 SEEDING TEMPORARY	LB LB	10. 000 5. 000	10. 000 5. 000
0310 0320	633. 5200 642. 5001	MARKERS CULVERT END FIELD OFFICE TYPE B	EACH EACH	4. 000 1. 000	4. 000 1. 000
0330	643. 0100	TRAFFIC CONTROL (PROJECT) 01. 2480-02-71	EACH	1.000	1. 000
0340 0350	643. 0300	TRAFFIC CONTROL DRUMS TRAFFIC CONTROL BARRICADES TYPE !!!	DAY DAY	300. 000 588. 000	300. 000 588. 000
	643. 0420				588. 000 
0360	643. 0705 643. 0900	TRAFFIC CONTROL WARNING LIGHTS TYPE A TRAFFIC CONTROL SIGNS	DAY	840. 000 296. 000	840. 000 296. 000
0370 0380	643. 0900 643. 1050	TRAFFIC CONTROL SIGNS TRAFFIC CONTROL SIGNS PCMS	DAY DAY	296. 000 20. 000	296. 000 20. 000
0390	643. 2000	TRAFFIC CONTROL DETOUR (PROJECT) 01. 2480-02-71	EACH	1. 000	1. 000
0400	643. 3000	TRAFFIC CONTROL DETOUR SIGNS	DAY	8, 732. 000	8, 732. 000
0410	645. 0105	GEOTEXTILE FABRIC TYPE C	SY	310.000	310.000
0420 0430	645. 0120 646. 0106	GEOTEXTILE FABRIC TYPE HR PAVEMENT MARKING EPOXY 4-INCH	SY LF	83. 000 650. 000	83. 000 650. 000
0430	650. 4500	CONSTRUCTION STAKING SUBGRADE	LF	200.000	200.000
0450	650. 6500	CONSTRUCTION STAKING STRUCTURE LAYOUT (STRUCTURE) 01. C-66-0107	LS	1. 000	1. 000
0460	650. 9920	CONSTRUCTION STAKING SLOPE STAKES	LF	400.000	400. 000
0470	690. 0150	SAWING ASPHALT	LF	70.000	70. 000
0480 0490	715. 0502 SPV. 0035	INCENTIVE STRENGTH CONCRETE STRUCTURES SPECIAL 01. BACKFILL SLURRY	DOL CY	1, 150. 000 50. 000	1, 150. 000 50. 000
0470	31 V. 0033	S. ESTAL OT. BASICILE SEGMAT	01	30.000	50.000

DATE 25	APR13			E S	TIMATE	OF QUANT	ΓΙΤΙΕS
LINE							2480-02-71
NUMBER	ITEM	ITEM DESCRIPTION			UNI T	TOTAL	QUANTI TY
0500	SPV. 0060	SPECIAL 01. TEMPORARY	DI VERSI ON	CHANNEL	EACH	2.000	2.000
		STA 1015+00					

EXCAVATION	ITEMS

205.0100 **EXCAVATION** COMMON LOCATION CY 1013+50 to 1014+25 150 1014+75 to 1015+50 150 TOTAL 300

\* COMMON EXCAVATION IS MEASURED FROM THE EXISTING SURFACE TO THE PROPOSED SUBGRADE. THE REMAINING EXCAVATION WILL BE PAID UNDER EXCAVATION FOR STRUCTURES BID ITEM.

#### TEMPORARY DRAINAGE ITEMS

520.4060 SPV.0060.01 **CULVERT PIPE TEMPORARY TEMPORARY DIVERSION** 60-INCH CHANNEL LF EΑ LOCATION 1013+50 to 1015+50 106 INLET END OUTLET END UNDISTRIBUTED TOTAL 106 2

#### **BASE AGGREGATES**

305.0110 305.0120 BASE BASE AGGREGATE AGGREGATE **DENSE** DENSE 3/4-INCH 1 1/4-INCH LOCATION TON TON 1013+50 to 1015+50 565 30 TOTAL 30 565

EDOCIONI CONTROL ITEMS

			ERO	<u>OSION CONTROL I</u>	<u>TEMS</u>	
		625.0500	628.2006	628.2027	630.0160	630.0200
			<b>EROSION MAT</b>			
		SALVAGED	URBAN CLASS I	<b>EROSION MAT</b>	SEEDING	SEEDING
		TOPSOIL	TYPE A	CLASS II TYPE C	MIXTURE NO. 60	TEMPORARY
		SY	SY	SY	LB	LB
LOCATION	INLET END	325	300	25	5	
	OUTLET END	325	300	25	5	
UN	DISTRIBUTED					5
·	TOTAL	650	600	50	10	5

#### **ASPHALTIC ITEMS**

455.0105 455.0605 460.1103 **ASPHALTIC** HMA MATERIAL PAVEMENT PG 58-28 TACK COAT TYPE E-3 LOCATION TON GAL TON STA 1013+50 to 1015+50 13 20 240 TOTAL 20 13 240

TEMPORARY EROSION CONTROL ITEMS

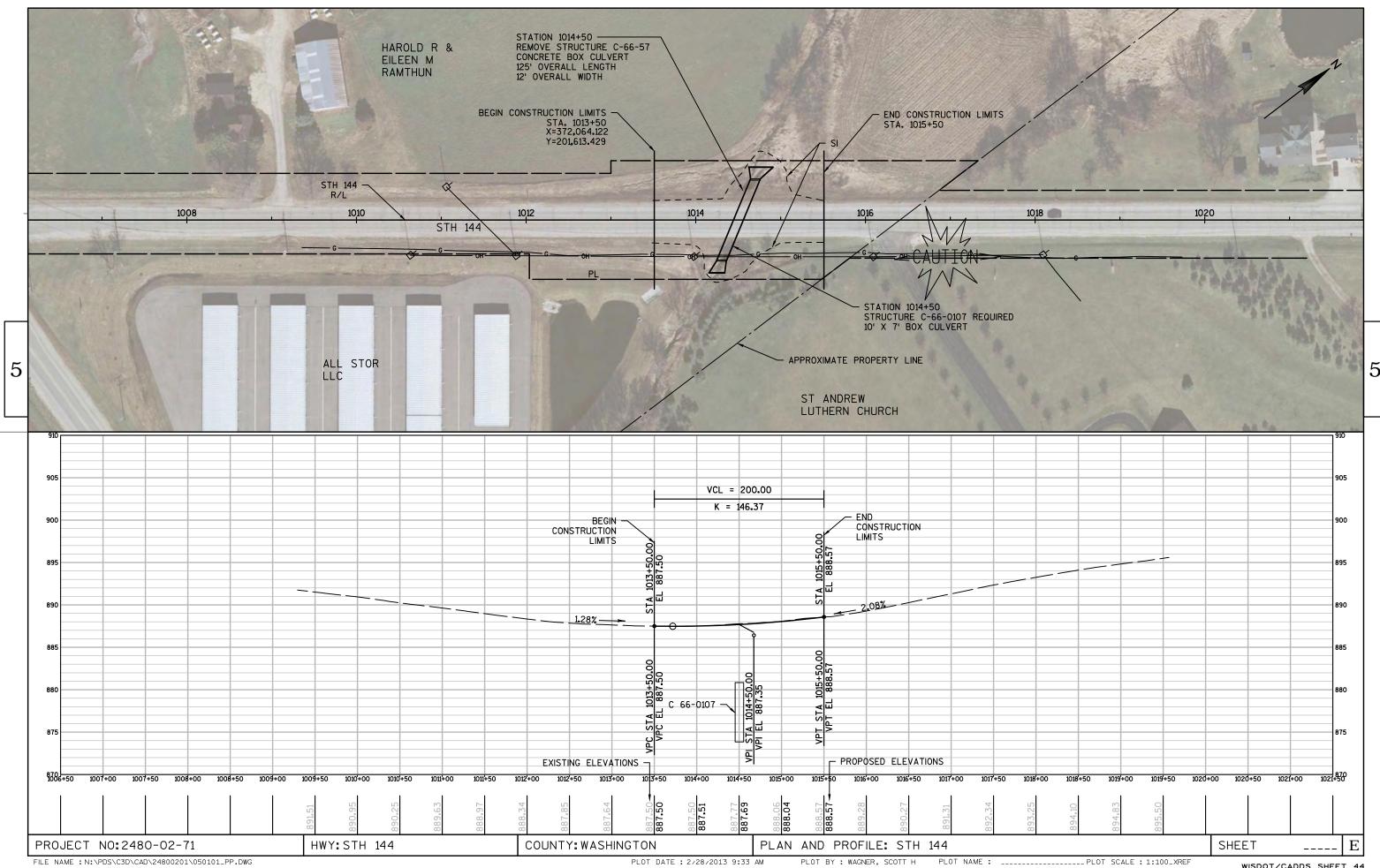
	628.7504	628.7570	628.1504	628.1520	628.1905	628.1910
						MOBILIZATIONS
	TEMPORARY	ROCK		SILT FENCE	MOBILIZATIONS	EMERGENCY
	DITCH CHECKS	BAGS	SILT FENCE	MAINTENANCE	<b>EROSION CONTROL</b>	EROSION CONTROL
	LF	EA	LF	LF	EA	EA
LOCATION						
UNDISTRIBUTED	85	150	400	400	4	2
	85	150	400	400	4	2

\*ITEMS SHOWN ON THIS PAGE ARE CAT 0010 UNLESS NOTED.

E PROJECT NO: 2480-02-71 HWY: STH 144 **COUNTY: WASHINGTON** SHEET: MISCELLANEOUS QUANTITIES

FILE NAME : PLOT DATE : PLOT NAME : \_ PLOT SCALE : 1:1

					0.40,0000	040.0400		ONTROL ITEMS	0.40.0000	040 4050	0.40.0004
	633.5200 MARKERS CULVERT EN EA	ND		(	643.0300 TRAFFIC CONTROL DRUMS DAY	643.0420 TRAFFIC CONTROL BARRICADES TYPE III DAY	643.0705  TRAFFIC CONTROL  WARNING LIGHTS  TYPE A  DAY	043.0900	643.3000  TRAFFIC CONTROL DETOUR SIGNS DAY	643.1050  TRAFFIC CONTROL SIGNS PCMS DAY	643.2001 TRAFFIC CONTROI DETOUR (2480-02-71) EA
INLET E OUTLET			PRE-CONSTRUCTIO							20	
			DURING CONSTRUC UNDISTRIBUTED	CTION	 300	588 	840 	296 	8732 	 	1 
	TOTAL 4			TOTAL	300	588	840	296	8732	20	1
TO	LF 200	STAKING ITEMS 650.6500 CONSTRUCTION STAKING STRUCTURE E LAYOUT (C-66-0107) LS 1	650.9920 CONSTRUCTION STAKING SLOPE STAKES LF 400				=	LOCATION 1013+50 TO 1015+50 TOTAL	646.0106  PAVEMENT MA  EPOXY 4-IN  YELLOW  SOLID 12.5' SKIPS  LF LF  200 50  650	RKING ICH WHITE	
	LOCATION  STA 1013 STA 1015	+50 3	/ING					<u>LOCATION</u> UN	BACKFILL SLURRY  DISTRIBUTED	Y S.0035.01 BACKFILL SLURRY CY 50	•
		TOTAL 7	0						ТОТ	AL 50	-



## Standard Detail Drawing List

08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS
)8E09-06	SILT FENCE
2A03-10	NAME PLATE (STRUCTURES)
5A03-02A	FLEXIBLE MARKER POST FOR CULVERT END
5A03-02B	FLEXIBLE MARKER POST FOR CULVERT END
5B03-12A	CHAIN LINK FENCE
5B03-12B	CHAIN LINK FENCE
5C02-04A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
5C02-04B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
5C02-04C	DETOUR SIGNING FOR MAINLINE CLOSURES
5C08-15A	PAVEMENT MARKING (MAINLINE)

6

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#### **GENERAL NOTES**

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.



WHEN ALTERING THE DIRECTION OF FLOW



#### **PLAN VIEW**



#### FRONT ELEVATION

WHEN EXISTING GROUND SLOPES AWAY FROM FILL SLOPE

**EROSION BALES FOR SHEET FLOW** 

#### TYPICAL INSTALLATIONS OF **EROSION BALES / TEMPORARY** DITCH CHECKS

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02 /S/ Beth Connestro
CHIEF ROADWAY DEVELOPMENT ENGINEER

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## TYPICAL APPLICATION OF SILT FENCE

6

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# PLAN VIEW SILT FENCE AT MEDIAN SURFACE DRAINS



#### **GENERAL NOTES**

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

- $\bigcirc$  HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- 3 WOOD POSTS SHALL BE A MINIMUM SIZE OF 11/8" X 11/8" OF OAK OR HICKORY.
- 4) SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- (5) CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



TRENCH DETAIL



SILT FENCE TIE BACK
(WHEN REQUIRED BY THE ENGINEER)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
4-29-05 /S/ Beth Cannestra

29-05 /S/ Beth Cannestra
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER

6

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D.D. 8 E 9





#### TYPICAL NAME PLATE

(BRIDGES, CULVERTS, AND RETAINING WALLS)



NUMBERING DESIGNATION MULTI-UNIT STRUCTURES

#### **GENERAL NOTES**

NAME PLATES TO BE INSTALLED ON BRIDGES, CULVERTS, AND RETAINING WALLS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 502.3.11 OF THE STANDARD SPECIFICATIONS.

THE BRIDGE NUMBER AND YEAR BUILT SHOWN ON THIS DRAWING ARE EXAMPLES ONLY. SEE CONSTRUCTION PLANS FOR INDIVIDUAL NUMBERING AND YEAR BUILT.

- 1 EPOXY RESIN SHALL BE FROM AN APPROVED MANUFACTURER AND USED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
- (2) REHABILITATION OF AN EXISTING STRUCTURE SHOULD USE THE DATE OF ORIGINAL STRUCTURE CONSTRUCTION.



SPREAD OPEN SO THE TOP OF LUG IS 11/4" WIDE

SECTION A-A

ALTERNATE LUG



ALTERNATE LUG

(FOR ATTACHMENT TO PRECAST STRUCTURES)

#### NAME PLATE (STRUCTURES)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

|--|

3/26/IO /S/ SCOT BECKET

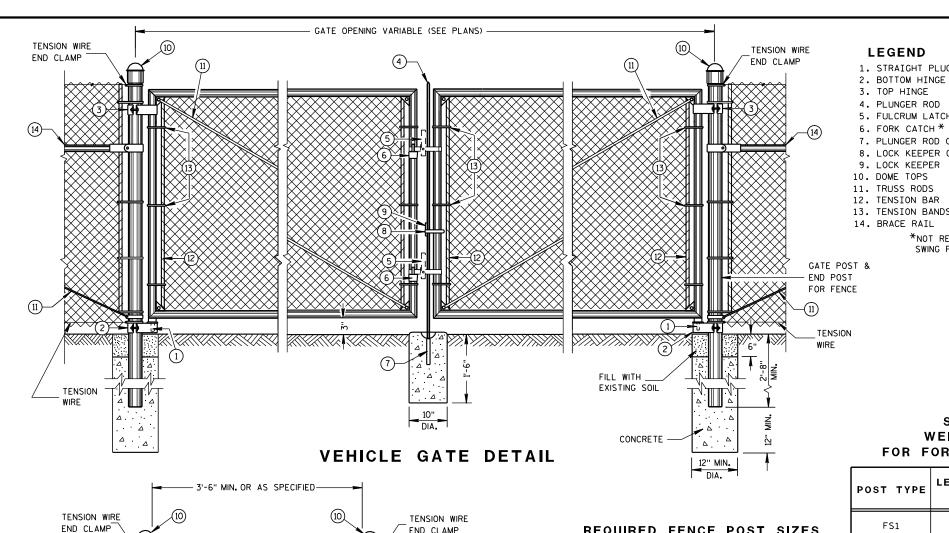
CHIEF STRUCTURAL DEVELOPMENT ENGINEER

D.D. 12 A

3-10







END CLAMP

GATE POST &

- END POST

FOR FENCE

TENSION

6

Ö

15

 $\Box$ 

12

GATE POST &

TENSION

CONCRETE

12" MIN.

FILL WITH EXISTING SOIL

PEDESTRIAN GATE DETAIL

CONCRETE

12" MIN.

DIA.

END POST

FOR FENCE

#### REQUIRED FENCE POST SIZES

USE	FABRIC HEIGHTS FEET	POST TYPE	
TERMINAL	LESS THAN OR TERMINAL EQUAL TO 6 FT.		
POSTS **	GREATER THAN OR EQUAL TO 6 FT.	SP4	
LINE POSTS	LESS THAN OR EQUAL TO 6 FT.	SP2	
	LESS THAN OR EOUAL TO 8 FT.	SP3	
	GREATER THAN OR EQUAL TO 8 FT.	SP4	
	LESS THAN OR EQUAL TO 8 FT.	FS2 OR FS2†	
	GREATER THAN OR EQUAL TO 8 FT.	FS3	

#### **BRACE RAIL TYPES**

USE	TYPE
BRACE RAIL	SP1 OR FS1

\*\* INCLUDES END, CORNER, ANGLE, INTERSECTION AND INTERMEDIATE BRACED POSTS

#### LEGEND

- 1. STRAIGHT PLUG
- 3. TOP HINGE
- 4. PLUNGER ROD 5. FULCRUM LATCH
- 6. FORK CATCH \*
- 7. PLUNGER ROD CATCH
- 8. LOCK KEEPER GUIDE
- 9. LOCK KEEPER
- 10. DOME TOPS
- 11. TRUSS RODS
- 12. TENSION BAR
- 13. TENSION BANDS 14. BRACE RAIL

\*NOT REQUIRED ON SINGLE SWING PEDESTRIAN GATE

#### **GENERAL NOTES**

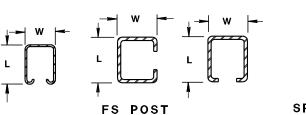
FENCE POSTS INSTALLED ON CONCRETE WALLS SHALL BE ANCHORED INTO EMBEDDED METAL SLEEVES OR CORED HOLE BY FILLING THE ANNULAR SPACE WITH PEA GRAVEL FOLLOWED BY AN EPOXY RESIN ADHESIVE. THE EPOXY RESIN ADHESIVE SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M 235, CLASS A, B OR C.

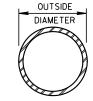
USE FENCE FABRIC KNUCKLED AT BOTH SELVAGES.

FOR LEAF GATES GREATER THAN 8 FEET WIDE, INSTALL INTERIOR VERTICAL BRACE RAIL AT 8 FOOT INTERVALS.

FOR FABRIC HEIGHTS GREATER THAN 8 FEET, INSTALL INTERIOR HORIZONTAL BRACE RAILS TO LEAF GATE.

MAXIMUM SAG FOR OUTER GATE MEMBER SHALL NOT EXCEED THE GREATER OF 1% OF THE LEAF GATE WIDTH OR 2 INCHES.





SP POST & RAIL

#### CROSS SECTIONS OF POSTS AND RAILS

#### SHAPE, SIZE AND **WEIGHT REQUIREMENTS** FOR FORMED STEEL FENCE POST

POST TYPE	LENGTH (L)	WIDTH (W)	WEIGHT LBS/FT
FS1	1.625	1.25	1.35
FS2†	1.875	1.625	1.850
FS2	1.875	1.625	2.400
FS3	2.250	1.700	2.780

#### SHAPE, SIZE AND **WEIGHT REQUIREMENTS** FOR ROUND STEEL FENCE POST

POST TYPE	OUTSIDE Dimension Inch	WALL THICKNESS INCH	WEIGHT LBS/FT
SP1	SP1 1.660 0.		2.270
SP2	1.900	0.145	2.720
SP3	2.375	0.154	3.650
SP4	2.875	0.203	5.800
SP5	SP5 4.000		9.120
SP6	SP6 6.625		18.990
SP7	8.625	0.322	28.580

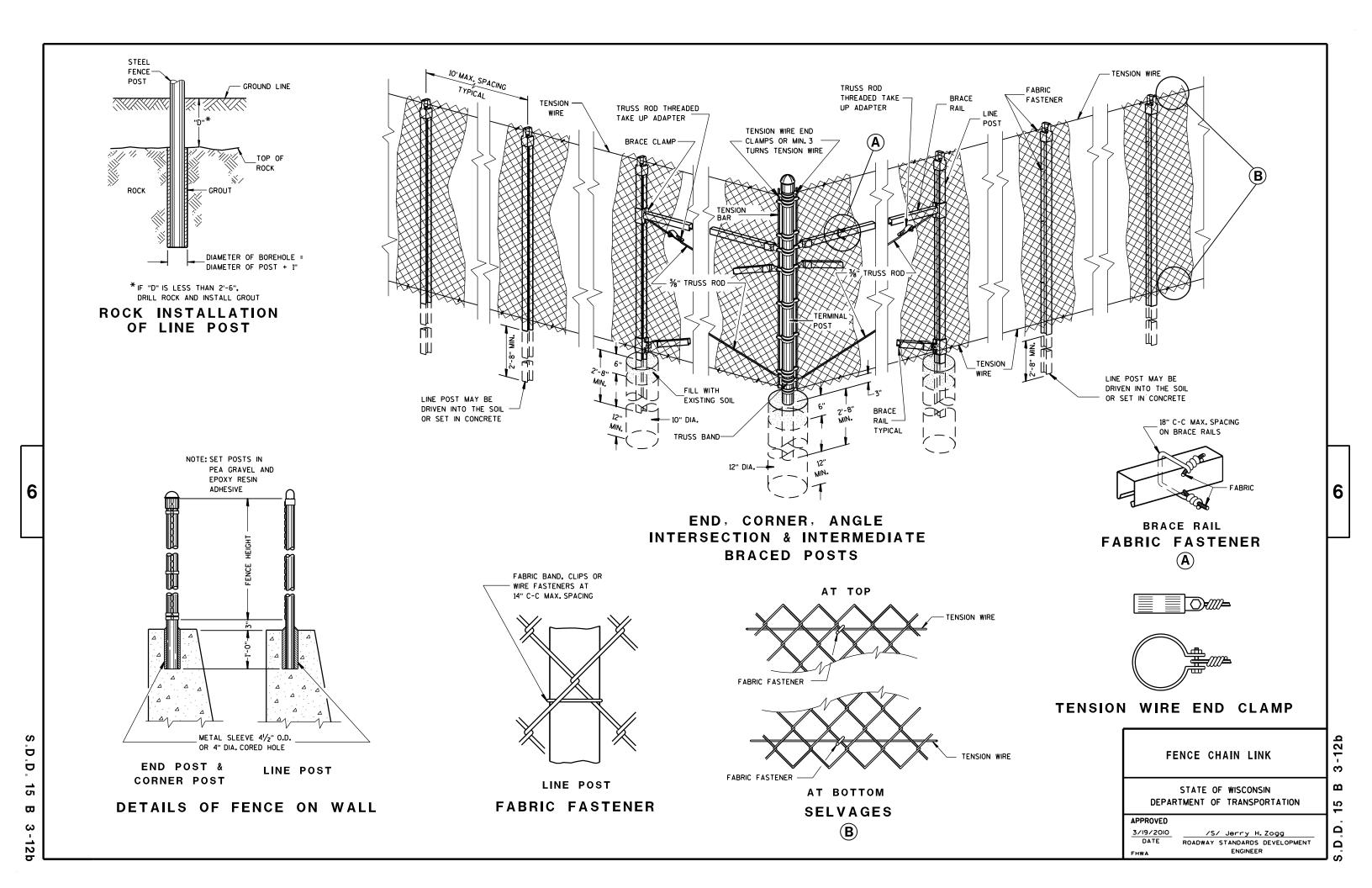
#### REQUIRED POST SIZE FOR GATES

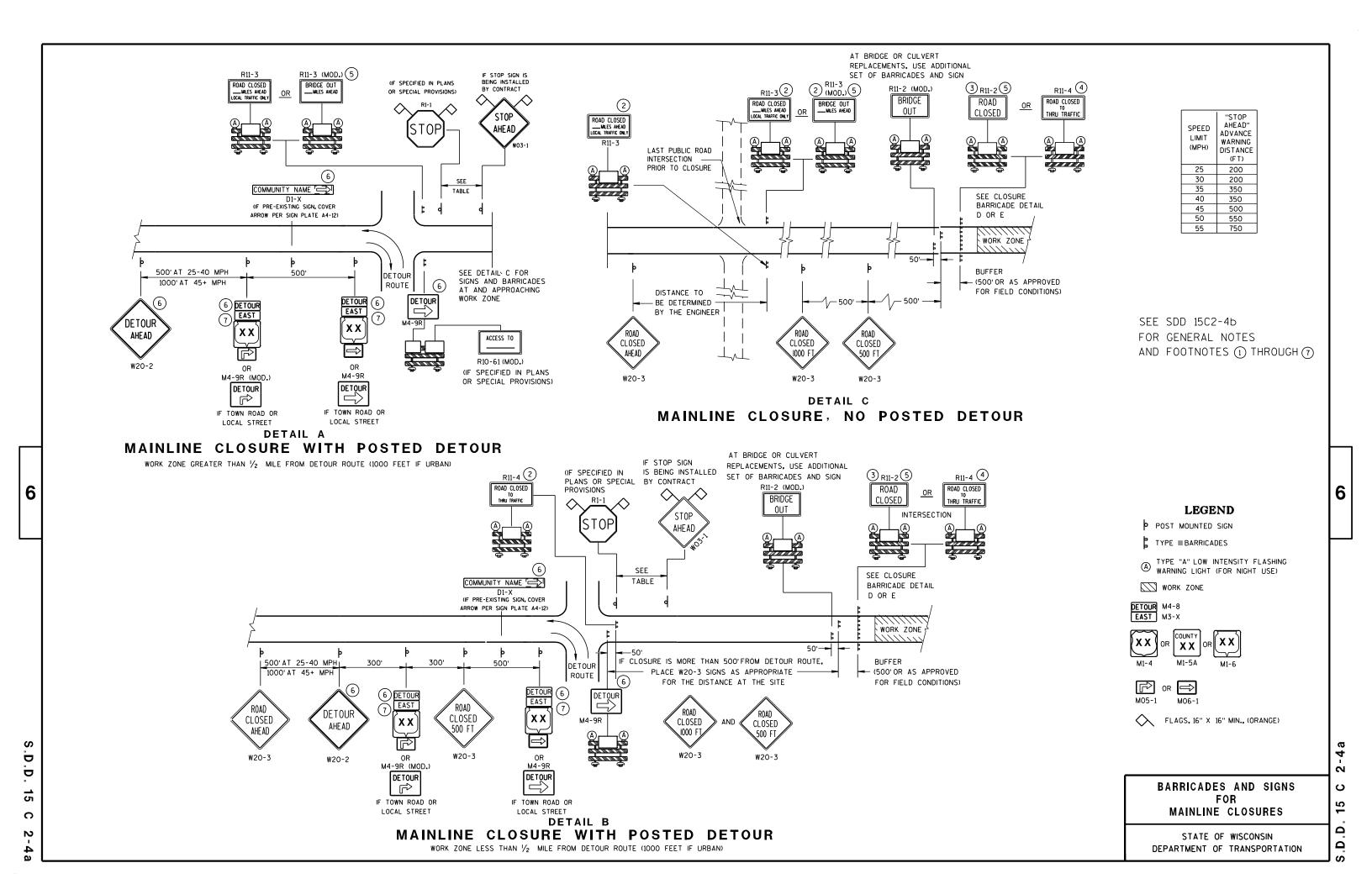
USE	LEAF WIDTHS FEET	POST TYPE
	LESS THAN OR EQUAL TO 6 FT.	SP4
GATES	LESS THAN OR EQUAL TO 13 FT.	SP5
	LESS THAN OR EQUAL TO 18 FT.	SP6
	LESS THAN OR EQUAL TO 23 FT.	SP7

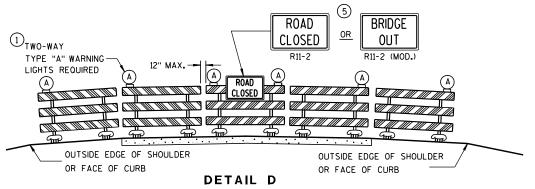
FENCE CHAIN LINK

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

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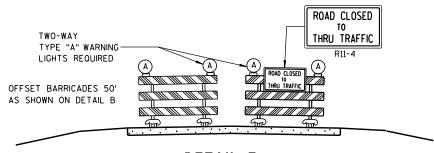






## ROAD CLOSURE BARRICADE DETAIL

APPROACH VIEW



DETAIL E LANE CLOSURE BARRICADE DETAIL APPROACH VIEW

SEE SDD 15C2-4a FOR LEGEND

#### **GENERAL NOTES**

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

THE REFLECTIVE SHEETING USED ON R11-2, R11-3, R11-4, R10-61 AND R1-1 SIGNS SHALL COMPLY WITH SUBSECTION 637.2.2.2 OF THE STANDARD SPECIFICATIONS.

"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

R11-2 SHALL BE 48" X 30".

R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".

M4-9 SHALL BE 30" X 24".

M3-X AND M4-8 SHALL BE 24" X 12" (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.) M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.) MO5-1 AND MO6-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.) D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS. R1-1 SHALL BE 36" X 36".

- (1) TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX.8-FOOT LIGHT SPACING).
- THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- (3) FOR ROAD CLOSURE <u>WITHOUT</u> LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- (4) FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN, USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

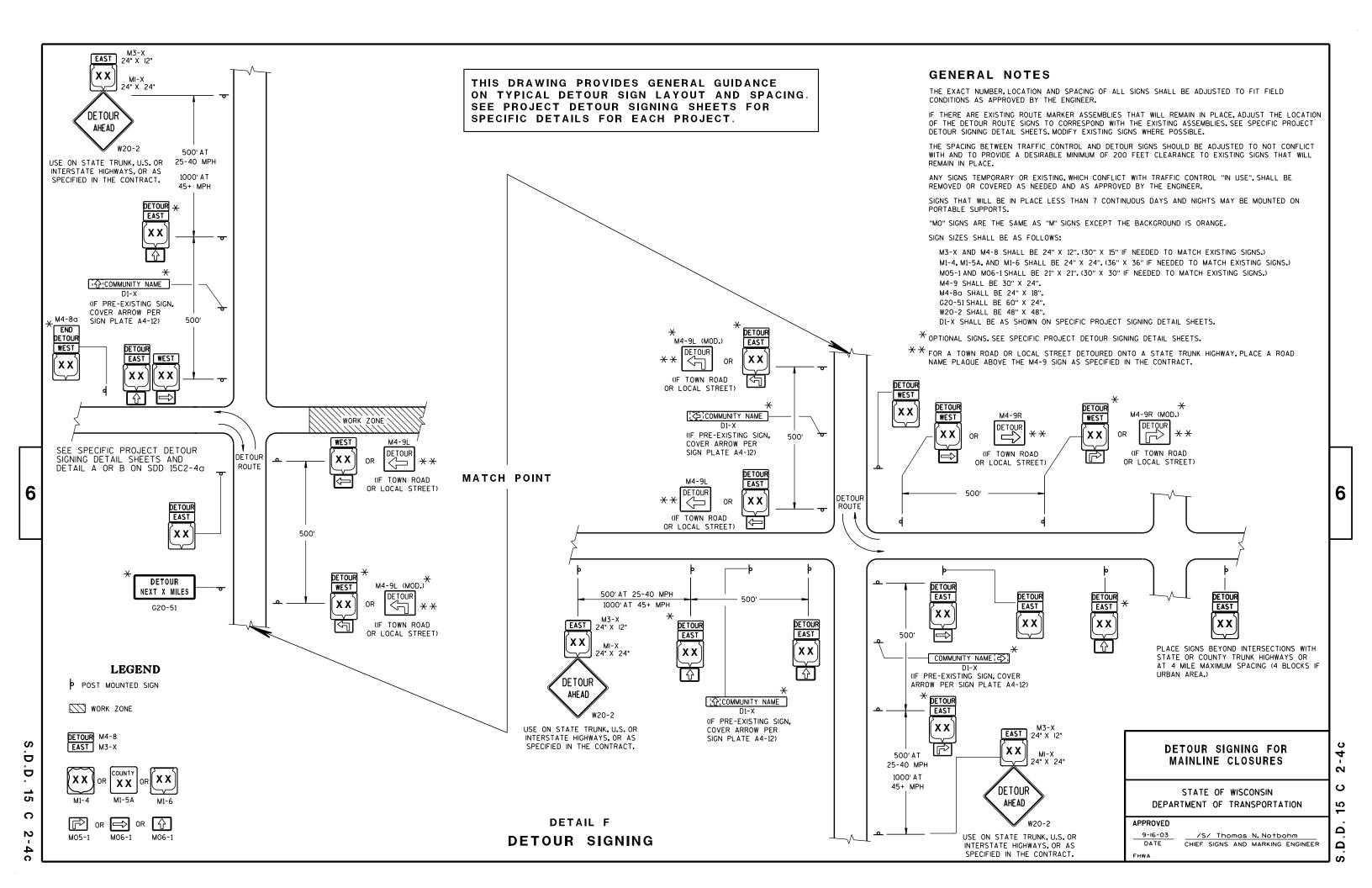
#### BARRICADES AND SIGNS FOR MAINLINE CLOSURES

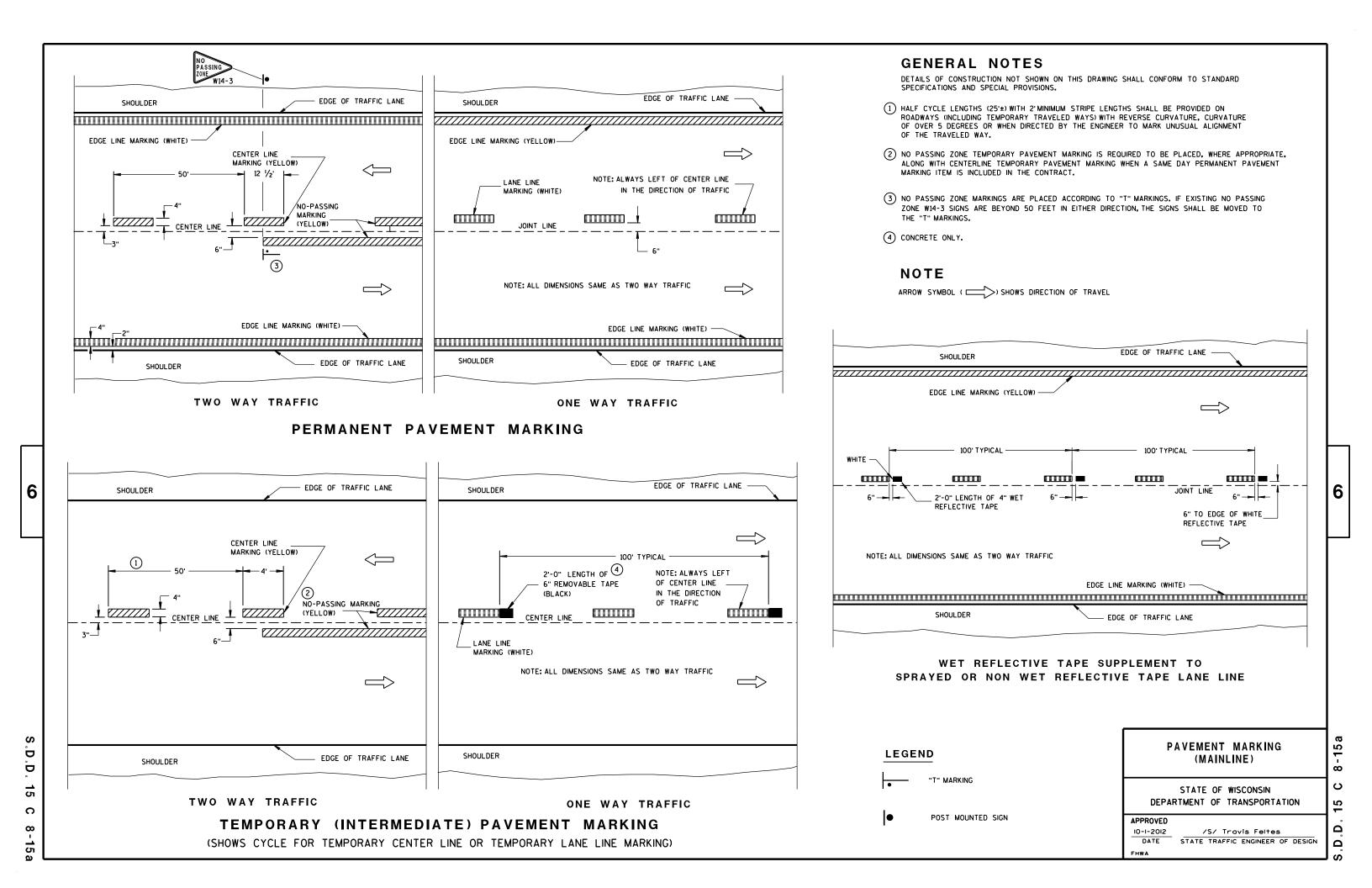
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

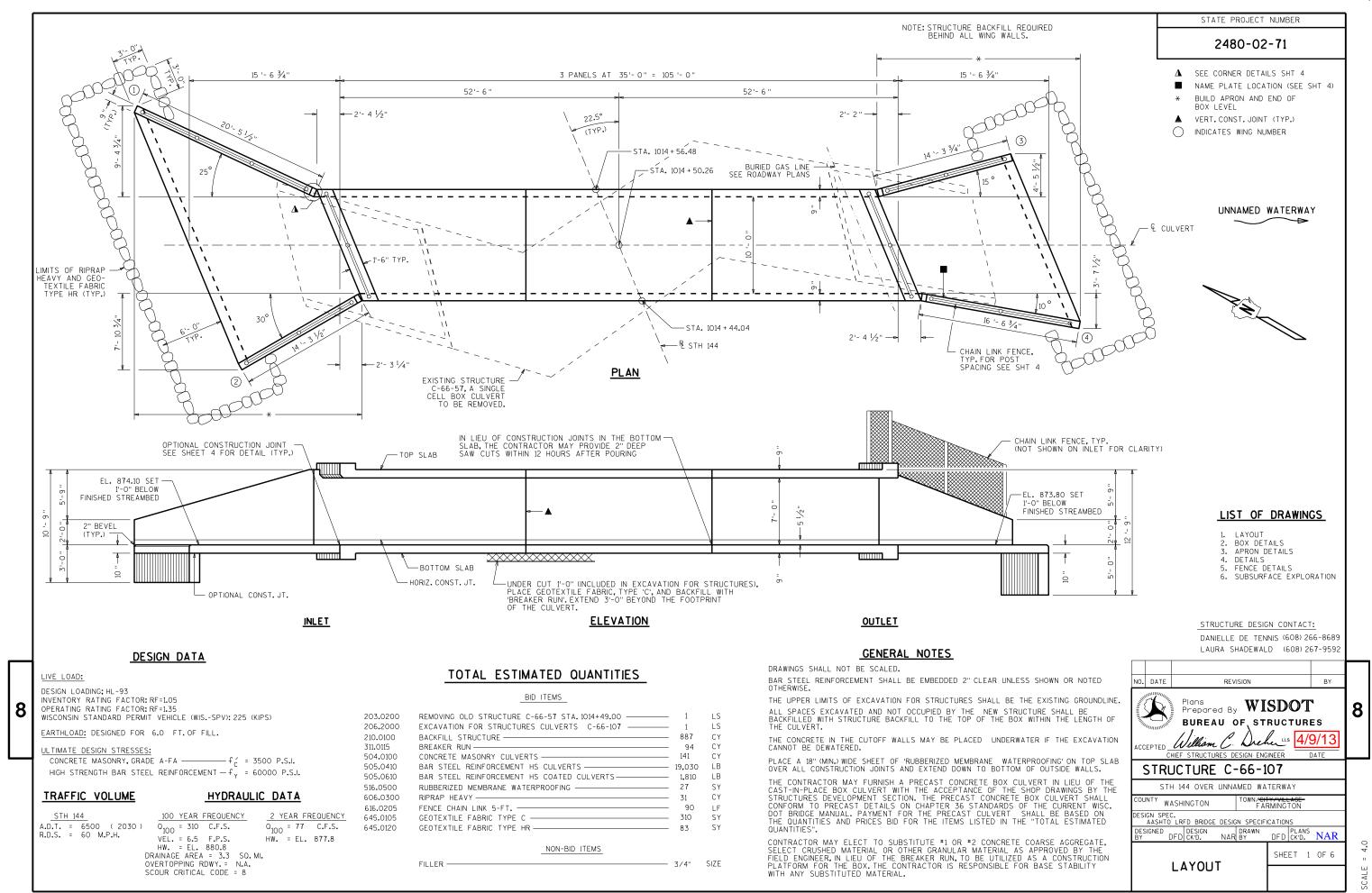
APPROVED

/S/ Thomas N. Notbohm
CHIEF SIGNS AND MARKING ENGINEER

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#### 2480-02-71

#### BILL OF BARS

THE FIRST OR FIRST AND SECOND DIGIT OF THE MARK SIGNIFIES THE BAR SIZE. THE DIMENSION IN THE BENT COLUMN IS THE OUT TO OUT HORIZONTAL LEG OF A "L" SHAPED BAR LONGER BARS OF THE SAME SIZE MAY BE SUBSTITUTED FOR SHORTER BARS. PAYMENT BASED ON BAR LENGTHS AS DETAILED.

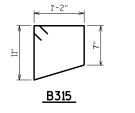
J 1 1		1 Daits.			OI DAIL	LLINOTHIS AS DETAILED.
	MARK	NUMBER REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
	B501	836	7-6	2-8		CORNERS
	B602	200	11-2	NO		BOTTOM SLAB TRANS.
	B403	210	2-1	NO		WALLS-DOWELS VERT.
	B404	34	34-6	NO		TOP&BOTTOM SLAB & WALL
	B405	210	7-1	NO		WALLS VERT.
	B506	200	11-2	NO		TOP SLAB TRANS.
	B607	16	6-4	NO	*	BOT. SLAB TRANS
	B408	24	34-6	NO	*	TOP&BOTTOM SLAB LONGIT.
	B409	18	32-2	NO		EXT. WALL LONGIT.
	B410	18	36-7	NO		EXT. WALL LONGIT.
	B511	16	6-4	NO	*	TOP SLAB TRANS
	B412	4	33-3	NO		TOP&BOTTOM SLAB LONGIT.
	B413	4	35-8	NO		TOP&BOTTOM SLAB LONGIT.
	B814	24	12 -1	NO		HEADERS HORIZ.
	B315	17	4-3	YES		HEADER STIRRUPS VERT.
	B316	17	4-7	YES		HEADER STIRRUPS VERT.
	B317	34	4-1	YES		HEADER STIRRUPS VERT.
	B518	<b>7</b> 6	4-0	N0		VERT.CONST.JOINT

\* LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

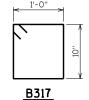
#### BAR SERIES TABLE

\_\_\_ BUNDLE AND TAG EACH SERIES SEPARATELY

BAR MARK	No. REQ'D.	LENGTHS FOR EACH SERIES	
B607	2 SERIES OF 8	2 - 1 TO 10 - 6	
B408	4 SERIES OF 6	33 - 0 TO 36 - 0	
B511	2 SERIES OF 8	2 - 1 TO 10 - 6	



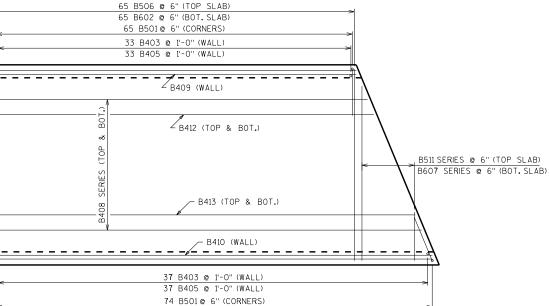




➡ 0'-11/2" MIN.

B518 AT 12" CONTRACTOR MAY UTILIZE MASONRY ANCHORS TYPE S (EPOXY ANCHORED) 5/8-INCH WITH 6" MINIMUM EMBEDMENT, A MINIMUM PULLOUT CAPACITY OF 6 KIPS AND A MINIMUM ADHESIVE BOND STRESS OF 1900 PSI. INCIDENTAL TO "BAR STEEL REINFORCEMENT HS CULVERTS".

# VERTICAL CONSTRUCTION JOINT 2" DEEP SAW CUT WITHIN 12 HOURS AFTER POURING MAY BE USED IN LIEU OF CONST. JT. IN BOTTOM SLAB.



### PLAN VIEW OF INTERIOR PANEL

70 B506 @ 6" (TOP SLAB)

70 B602 @ 6" (BOT. SLAB)

70 B501@ 6" (CORNERS)

35 B403 @ 1'-0" (WALLS)

35 B405 @ 1'-0" (WALLS)

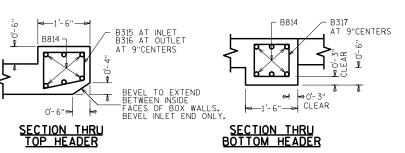
B404 (WALLS)

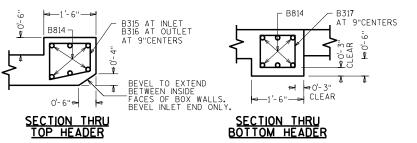
B404 (TOP & BOT.)

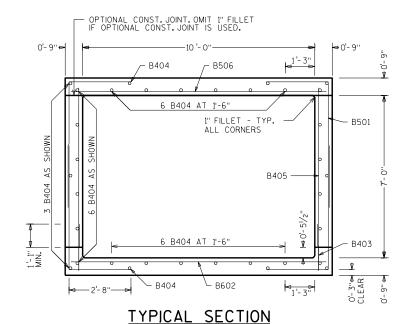
- B404 (TOP & BOT.)

## PLAN VIEW OF EXTERIOR PANEL

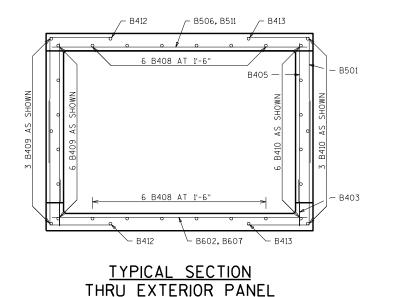
APRON AND HEADER ARE NOT SHOWN.

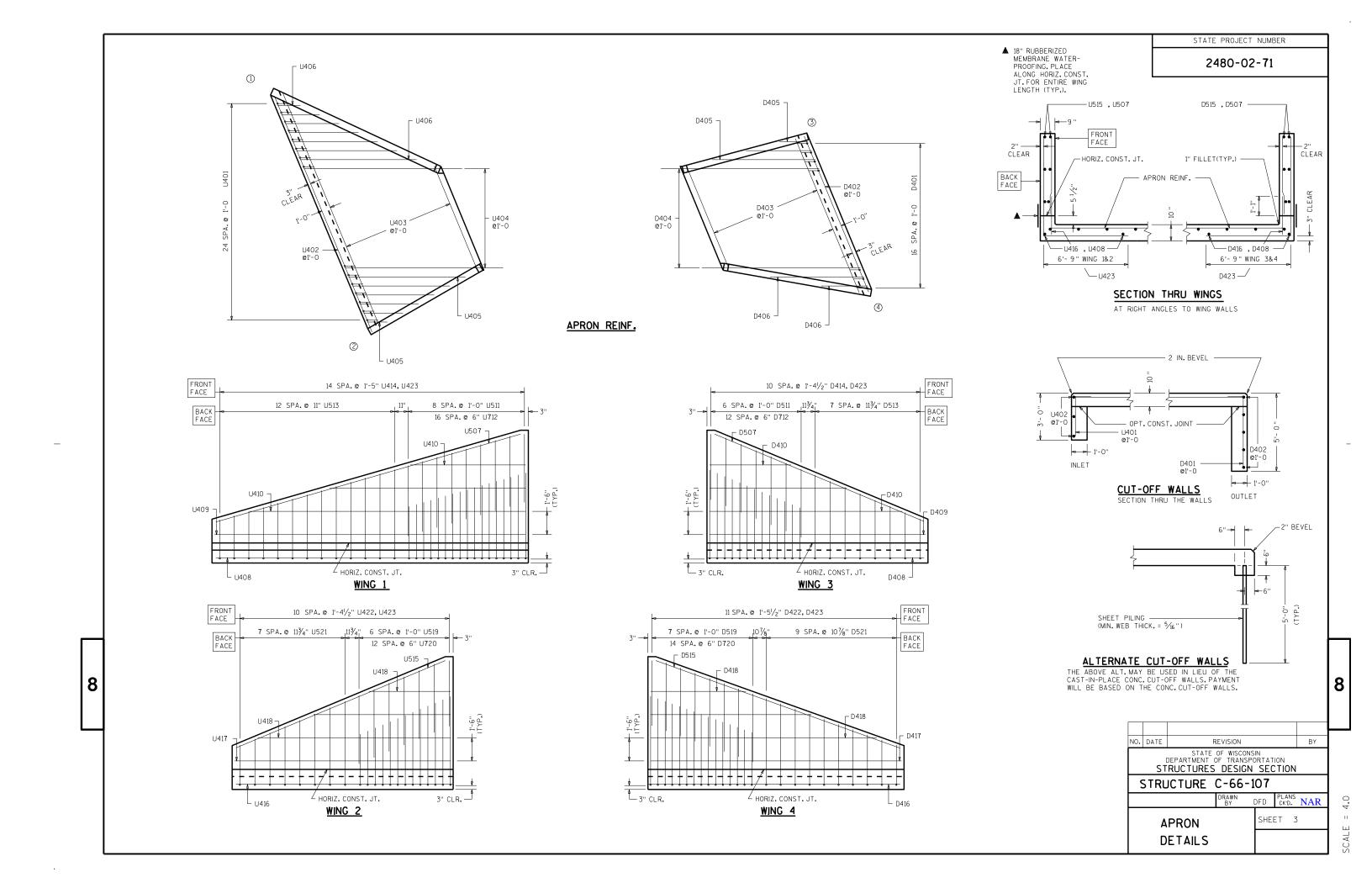






THRU INTERIOR PANEL





THE FIRST DIGIT OF THE BAR MARK SIGNIFIES THE BAR SIZE.

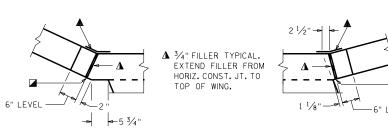
THE DIMENSION IN THE BENT COLUMN IS THE OUT TO OUT HORIZONTAL LEG OF AN L - SHAPED BAR.

BAR MARK	COAT	NO. REQ'D.	LENGTH	BENT	BAR SERIES	LOCATION
U401		25	3 - 6	1 - 0		INLET APRON AND CUTOFF WALL
U402		3	28 - 1			INLET APRON AND CUTOFF WALL
U403		14	20 - 1		*	" APRON
U404		12	17 - 7			" APRON
U405		6	7 - 10		*	" APRON
U406		7	8 - 5		×	" APRON
U507		2	20 - 7			WING 1 -HORIZONTAL - BOTH FACES
U408		2	20 - 0			WING "-HORIZONTAL -APRON BOTT. SLAB
U409		2	20 - 0			WING "-HORIZONTAL - BOTH FACES
U410		6	13 - 0		×	WING "-HORIZONTAL - BOTH FACES
U511		9	4 - 6			WING "-VERTICAL - BACK FACE
U <b>7</b> 12	X	17	11 - 1	6 - 9	×	WING "-VERTICAL - BACK FACE
U513	X	13	10 - 7	6 - 9	*	WING "-VERTICAL - BACK FACE
U414		15	4 - 3	-	*	WING "-VERTICAL - FRONT FACE
U515		2	14 - 9			WING 2 -HORIZONTAL - BOTH FACES
U416		2	13 - 10			WING "-HORIZONTAL -APRON BOTT. SLAB
U417		2	13 - 10			WING "-HORIZONTAL - BOTH FACES
U418		6	9 - 1		*	WING "-HORIZONTAL - BOTH FACES
U519		7	4 - 6		- "	WING "-VERTICAL - BACK FACE
U720	X	13	11 - 0	6 - 9	*	WING "-VERTICAL - BACK FACE
U521	X	8	10 - 6	6-9	*	
	_ ^			6-9	*	
U422 U423	- V	11	4 - 3 2 - 2		^	WING "-VERTICAL - FRONT FACE
	X	26 1 <b>7</b>		1 0		WINGS 1 AND 2 - DOWELS - FRONT FACE
D401			5 - 6	1 - 0		OUTLET APRON AND CUTOFF WALL
D402		5	18 - 7		V	OUTLET APRON AND CUTOFF WALL
D403		14	15 - 5		*	" APRON
D404		12	17 - 7		V	" APRON
D405		3	7 - 2		*	" APRON
D406		2	7 - 9		*	" APRON
D507		2	14 - 9			WING 3 -HORIZONTAL - BOTH FACES
D408		2	13 - 10			WING "-HORIZONTAL -APRON BOTT. SLAB
D409		2	13 - 10			WING "-HORIZONTAL - BOTH FACES
D410		6	9 - 1		*	WING "-HORIZONTAL - BOTH FACES
D511		7	4 - 6			WING "-VERTICAL - BACK FACE
D <b>7</b> 12	X	13	11 - O	6 - 9	×	WING "-VERTICAL - BACK FACE
D513	X	8	10 - 6	6 - 9	*	WING "-VERTICAL - BACK FACE
D414		11	4 - 3		*	WING "-VERTICAL - FRONT FACE
D515		2	16 - 11			WING 4 -HORIZONTAL - BOTH FACES
D416		2	16 - 1			WING "-HORIZONTAL -APRON BOTT.SLAE
D417		2	16 - 1			WING "-HORIZONTAL - BOTH FACES
D418		6	10 - 6		*	WING "-HORIZONTAL - BOTH FACES
D519		8	4 - 6			WING "-VERTICAL - BACK FACE
D720	X	15	11 - 0	6 - 9	*	WING "-VERTICAL - BACK FACE
D521	X	10	10 - 7	6 - 9	*	WING "-VERTICAL - BACK FACE
D422		12	4 - 3		*	WING "-VERTICAL - FRONT FACE
D423	X	23	2 - 2			WINGS 3 AND 4 - DOWELS - FRONT FACE

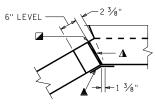
\* LENGTH SHOWN FOR BAR IS AN AVERAGE LENGTH AND SHOULD ONLY BE USED FOR BAR WEIGHT CALCULATIONS. SEE BAR SERIES TABLE FOR ACTUAL LENGTHS.

## BAR SERIES TABLE ... BUNDLE AND TAG EACH SERIES SEPARATELY

BAR MARK	NO. REQ'D.	LENGTHS FOR EACH SERIES
U403	1 SERIES OF 14	12 - 2 TO 28 - 0
U405	1 SERIES OF 6	2 - 6 TO 13 - 2
U406	1 SERIES OF 7	3 - 2 TO 13 - 7
U410	2 SERIES OF 3	7 - 9 TO 18 - 2
U <b>7</b> 12	1 SERIES OF 17	10 - 1 TO 12 - 0
U513	1 SERIES OF 13	9 - 0 TO 12 - 2
U414	1 SERIES OF 15	1 - 5 TO 7 - 1
U418	2 SERIES OF 3	5 - 5 TO 12 - 8
U <b>7</b> 20	1 SERIES OF 13	10 - 0 TO 12 - 0
U521	1 SERIES OF 8	9 - 0 TO 11 - 11
U422	1 SERIES OF 11	1 - 5 TO 7 - 1
D403	1 SERIES OF 14	12 - 1 TO 18 - 8
D405	1 SERIES OF 3	3 - 0 TO 11 - 3
D406	1 SERIES OF 2	5 - 1 TO 10 - 4
D410	2 SERIES OF 3	5 - 6 TO 12 - 8
D <b>7</b> 12	1 SERIES OF 13	10 - 0 TO 12 - 0
D513	1 SERIES OF 8	9 - 0 TO 11 - 11
D414	1 SERIES OF 11	1 - 5 TO 7 - 1
D418	2 SERIES OF 3	6 - 4 TO 14 - 8
D <b>7</b> 20	1 SERIES OF 15	10 - 0 TO 12 - 0
D521	1 SERIES OF 10	9 - 1 TO 12 - 0
D422	1 SERIES OF 12	1 - 5 TO 7 - 1



CORNER 1



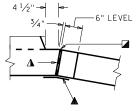
☑ 1" BEVEL TYPICAL

▲ 18" RUBBERIZED MEMBRANE WATER-PROOFING, EXTEND

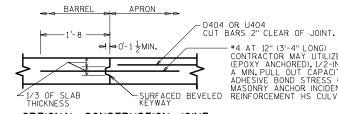
CORNER 2

CORNER DETAILS



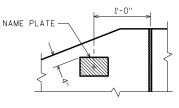


CORNER 4

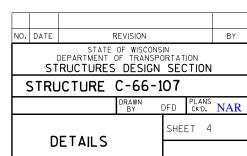


\*4 AT 12" (3'-4" LONG)
CONTRACTOR MAY UTILIZE MASONRY ANCHORS, TYPE S,
(EPOXY ANCHORED), 1/2-INCH WITH 5" MIN. EMBEDMENT,
A MIN. PULL OUT CAPACITY OF 7 KIPS AND A MINIMUM
ADHESIVE BOND STRESS OF 2100 PSI, \*4 BAR AND
MASONRY ANCHOR INCIDENTAL TO 'BAR STEEL
KEYWAY

OPTIONAL CONSTRUCTION JOINT

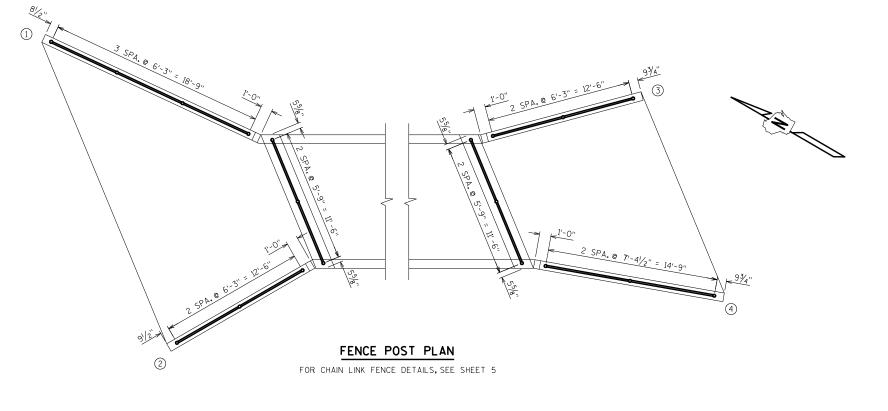


NAME PLATE LOCATION WING 4



STATE PROJECT NUMBER

2480-02-71



FROM HORIZ. CONST. JT. TO TOP OF WALL.

#### 2480-02-71

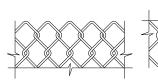
ALL FENCE COMPONENTS SHALL BE GALVANIZED STEEL, EXCEPT THE FENCE FABRIC WHICH MAY BE ALUMINUM-

FABRIC SHALL CONFORM TO ASTM A491 OR A392, CLASS 2

POST BASE PLATES SHALL BE FLAT WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH.

ALL POST SPACINGS ARE MEASURED HORIZONTALLY

- E CAULK AROUND PERIMETER OF BASE PLATE AND FILL PORTION OF SLOTTED HOLE AROUND ANCHOR BOLT IN SHIM
- TENSION BANDS, WITH TIE WIRES (ROUND, 9-GAGE) SPACED ΔT 1'-0".
- BOLT RAIL TO RAIL END TO SECURE OVERHANG SECTION. ALTERNATE IS TO WELD RAIL DIRECTLY TO END POST.



BOTTOM DETAIL

## FENCE FABRIC

FENCE FABRIC WOVEN OF 9-GAGE WIRE IN 2" DIAMOND PATTERN MESH WITH BOTH THE TOP AND BOTTOM SELVAGES KNUCKLED.



#### GENERAL NOTES

POSTS ARE TO BE SET VERTICAL.

COATED STEEL OR GALVANIZED STEEL.

STEEL RAILS, POSTS AND POST SLEEVES SHALL CONFORM TO ASTM F1083, STANDARD WEIGHT PIPE (SCHEDULE 40). FITTINGS SHALL CONFORM TO ASTM F626.

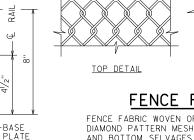
STRAIGHT AND VERTICAL. ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUT.

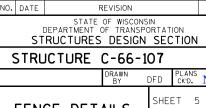
ASTM A709, GRADE 36.

ALONG THE C/L OF THE POST.

- WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER.
- (BOULEVARD) OR 180° BRACE BAND, WHICH MAY BE USED WHEN THE POSTS ARE EITHER BOLTED TO THE POST SLEEVES OR DIRECTLY WELDED TO THE BASE PLATE.
- MINIMUM PULLOUT CAPACITY OF 10 KIPS, ANCHOR, WASHER

MINIMUM LENGTH OF TOP RAIL BETWEEN SPLICES SHALL BE 20'-0". LOCATE SPLICES NEAR 1/4 POINT OF POST





-PLACE ORNAMENTAL CAPS ON TOP OF END POSTS WITH TAPPED SET SCREW OR BOLT (TYP.)

3/8" DIA. GALV. CARRIAGE BOLT WITH LOCKING

воттом

3/6

ANCHOR PLATE

RAII

NUT. (TO BE SUPPLIED WITH ASSEMBLY) -

FILL SLEEVE AND BEVEL AWAY FROM

SETTING POST. (LEAVE NO VOIDS)

9" @ HEADER |

DETAIL 'A'

UNIT SHALL BE GALVANIZED AFTER FABRICATION

NOTE: IN LIEU OF USING THE POST SLEEVE, THE FENCE

POST WITH NON-SHRINK GROUT AFTER-

END CLAMP

TENSION BAR

END CLAME

-WING TIP

DRILL 3/16" DIA. DRAIN HOLE PARALLEL

SLOPE GROUT-FOR DRAINAGE

SLEEVE

LINE POST.

OR END POST

HEADER/

TACK WELD-@ 1/3 POINTS

WING

EDGE OF

HEADER/

TO ROADWAY IMMEDIATELY ABOVE GROUT IN POST. SLEEVE LOCATIONS ONLY. € POST-

-STEEL END POST

TENSION BANDS (TYP. - AT TENSION BARS) AT 1'-0" SPACING

THE BID ITEM SHALL BE "FENCE CHAIN LINK 5- FT.", LF.

COMPLETE ANY REQUIRED WELDING OF COMPONENTS BEFORE GALVANIZING.

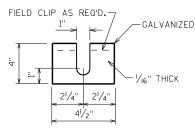
BASE PLATES, ANCHOR PLATES AND SHIMS SHALL BE

- ALTERNATE TO DOUBLE CLAMP: USE LINE RAIL CLAMP
- ∠A ½" DIA. X 6¾" LONG GALVANIZED HEX BOLT WITH NUT &
  WASHER. TYPE "S", ½" DIA. CONCRETE MASONRY ANCHORS
  MAY BE SUBSTITUTED FOR ½" DIA. BOLTS. ANCHOR PLATE
  NOT REQUIRED WHEN TYPE "S" ANCHORS ARE USED. SEE ☆
- ☆ 1/2" DIA. CONCRETE MASONRY ANCHOR, TYPE "S", 6" MIN. EMBEDMENT (EPOXY ANCHORED) INTO CONCRETE AND AND NUT SHALL BE GALVANIZED.
- ATTACH FABRIC TO RAILS, AND TO POSTS WITHOUT

BY DFD PLANS NAR FENCE DETAILS

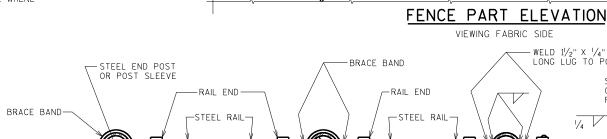
### **FENCE MEMBER** SIZE & WEIGHT

STEEL FENCE MEMBER	OUTSIDE DIAMETER (INCHES)	WEIGHT (LB/FT)
RAILS	1.660	2.27
END POST	2 <b>.87</b> 5	5.80
OVERHANG POST	2 <b>.87</b> 5	5.80
LINE POST	2.375	3.65
POST SLEEVE	4.000	9.12



#### POST SHIM DETAILS

SHIMS REQUIRED ONLY WHEN END POSTS AND LINE POSTS ARE WELDED TO BASE PLATES. PROVIDE 4 SHIMS PER POST. USE WHERE REQUIRED FOR ALIGNMENT.



END CLAMPS

END CLAMP-

CULVERT HEADER

STEEL END POST

ВОТТОМ

FABRIC

OF FENCE

STEEL OVERHANG-POST € POST 1/4 -STEEL RAIL-GRIND RAIL TO 3/8" DIA. X 11/4" GALV. STEEL LINE POST REQ'D RADIUS CARRIAGE BOLT. (TYP.) OR POST SLEEVE END CLAMP X DOUBLE CLAMP WELDED CONNECTION STEEL END POST-OR POST SLEEVE (AT OVERHANG SECTION)

END CLAMP -

& POST-9" @ HEADER 41/2" @ WINGS -PLACE ORNAMENTAL CAPS ON TOP OF END POSTS WITH TAPPED SET SCREW OR BOLT (TYP.) STEEL TOP BOTTOM (THIS SIDE) OF FENCE FABRIC SEE DETAIL 'A'-BACKFACE OF WINGWALL ROADWAY FACE OF HEADER

9" @ WING WALLS

SECTION THRU FENCE

## SECTION A-A NOTE: PLACE ALL BOLT HEADS ON SIDE OF FENCE ADJACENT TO PEDESTRIANS GALVANIZED-21/2" - 5/8" DIA. HOLE LINE POST. $\oplus$ $\bigcirc$ € POST-

-5⁄8" DIA. HOLE FOR 1/2" DIA. ANCHOR BOLTS A POST SLEEVE, OR END POST **FENCE POST** 1/2" DIA. DRAIN HOLE € POST →

-WELD  $1^{\prime}/_{2}^{\prime\prime}$  X  $1^{\prime}/_{4}^{\prime\prime}$  X 2" LONG LUG TO POSTS

TOP RAIL SHALL BE

CONTINUOUS OVER INE POSTS

TENSION BAR

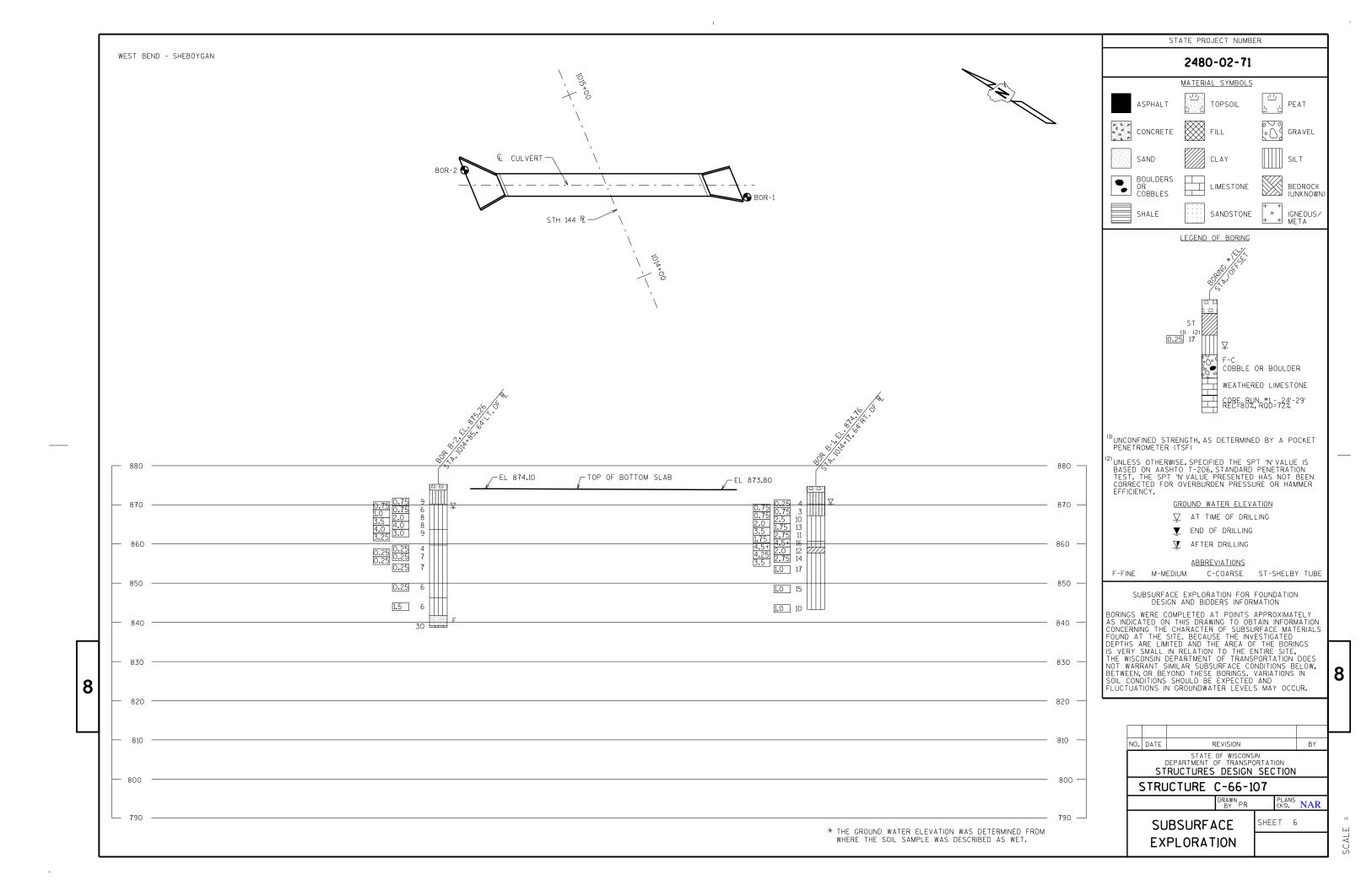
CULVERT

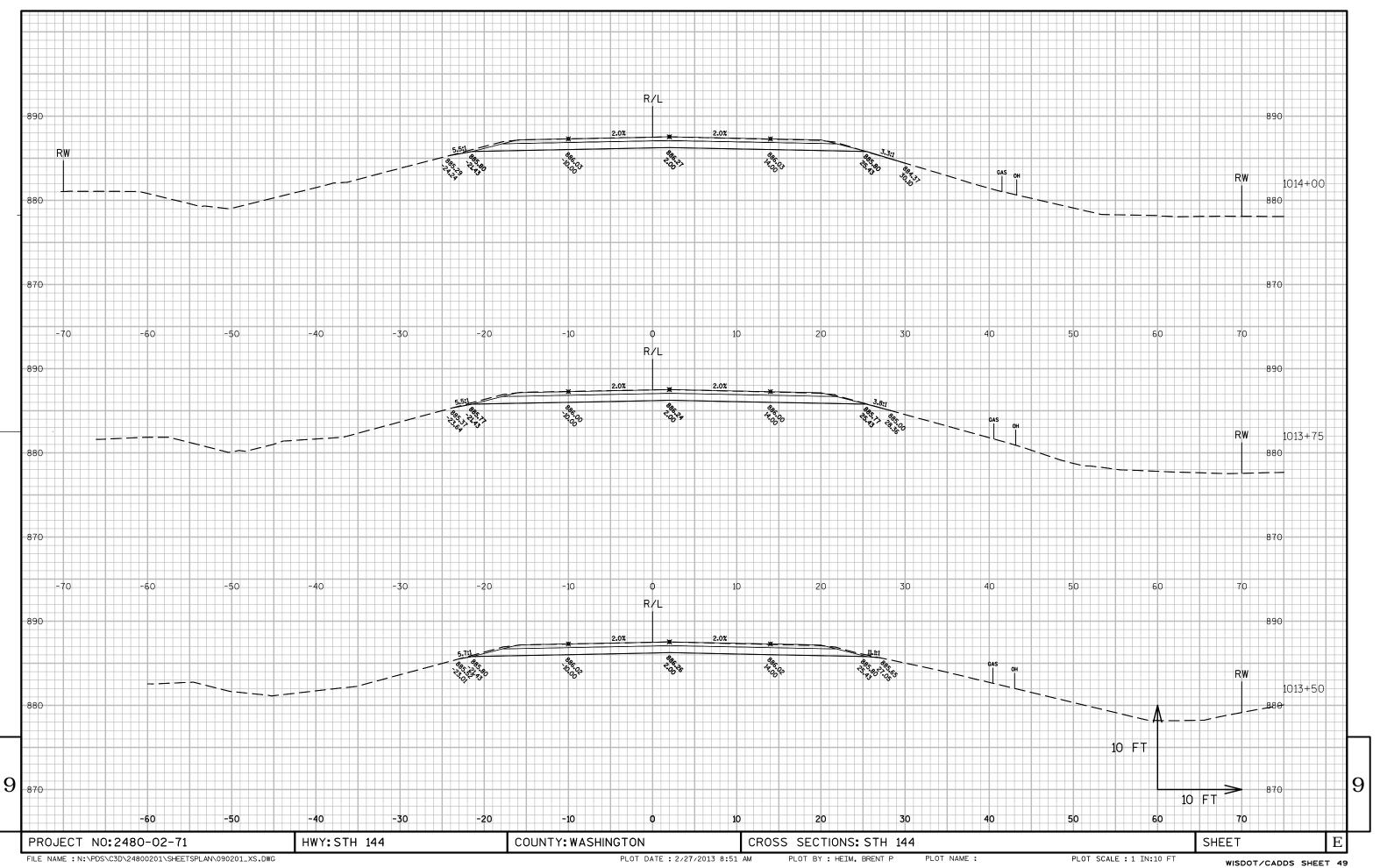
TENSION BANDS

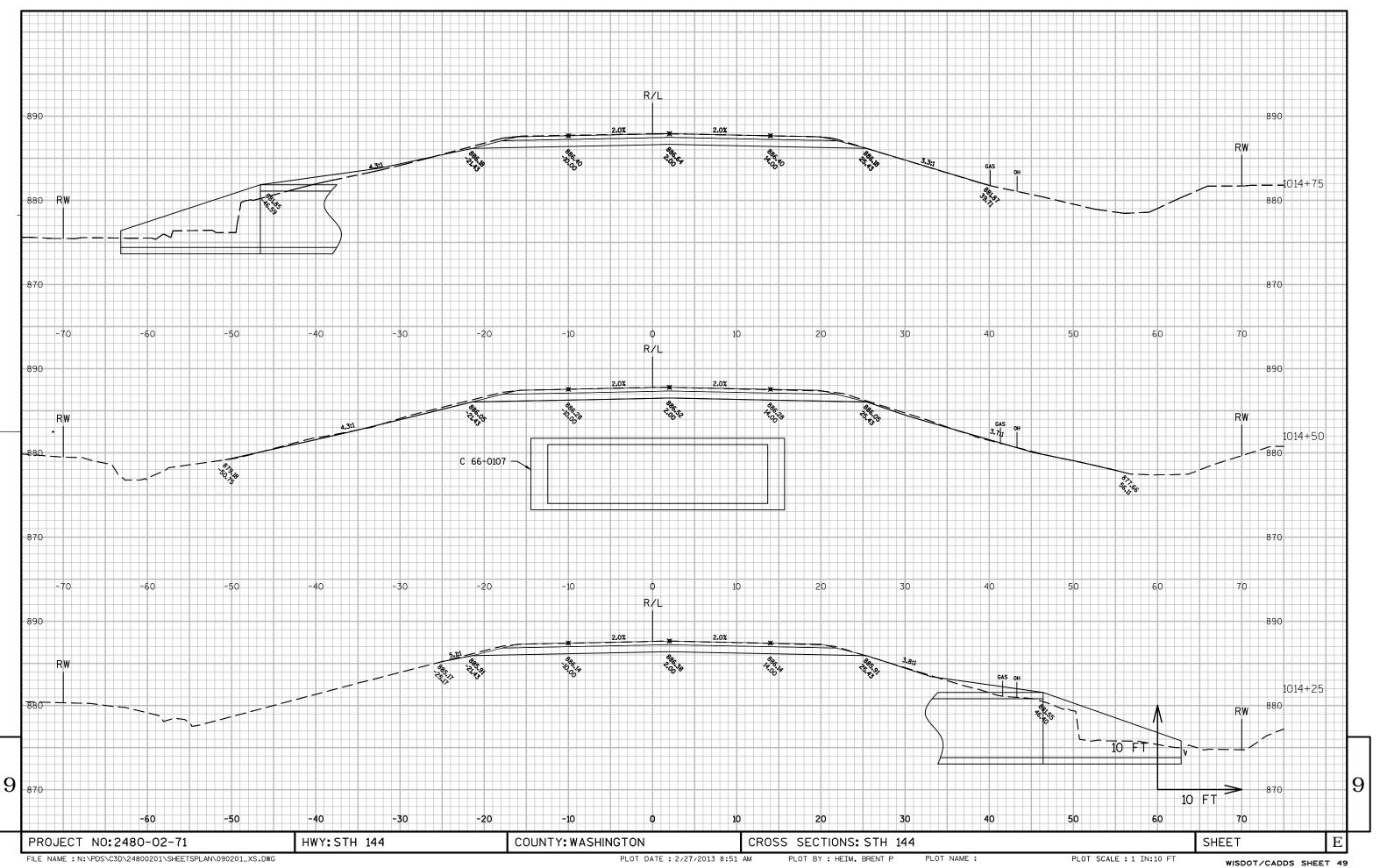
POST MAY BE WELDED TO THE BASE PLATE. BASE PLATE ANCHOR PLATE

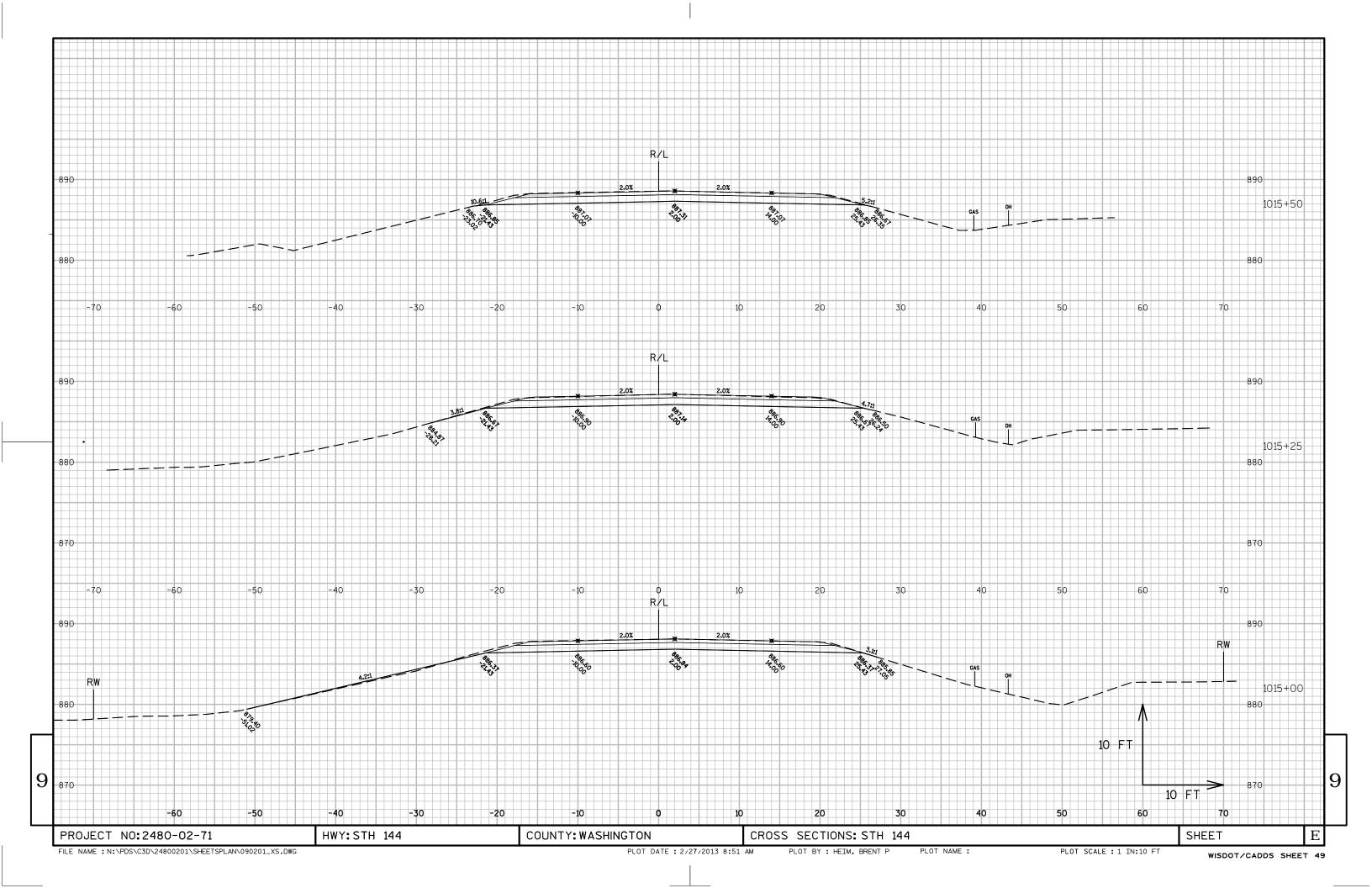
FOR RAIL POST SPA. SEE SHT. 4

STEEL RAILS-









Notes



# Wisconsin Department of Transportation

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