

MAD

JULY 2013

PROJECT ID: 3671-00-61

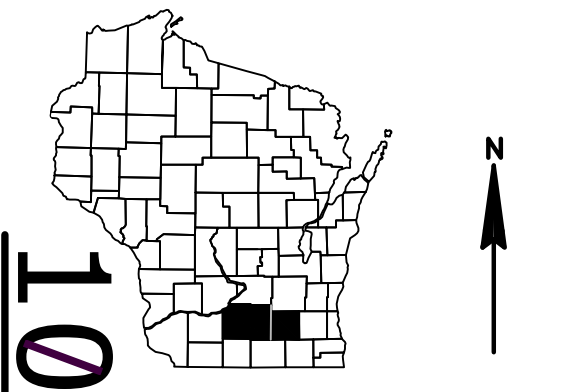
WITH: N/A

COUNTY: DANE / JEFFERSON

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 40



DESIGN DESIGNATION

A.A.D.T. (2013)	=	950
A.A.D.T. (2033)	=	1200
D.H.V.	=	5.8%
D.D.	=	60/40
T.	=	6.9%
DESIGN SPEED	=	60 MPH
ESALS	=	160,600

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	////
PROPERTY LINE	---
LOT LINE	---
LIMITED HIGHWAY EASEMENT	---
EXISTING RIGHT OF WAY	---
PROPOSED OR NEW R/W LINE	---
SLOPE INTERCEPT	---
REFERENCE LINE	---
EXISTING CULVERT	---
PROPOSED CULVERT (Box or Pipe)	---
COMBUSTIBLE FLUIDS	CAUTION
MARSH AREA	---
WOODED OR SHRUB AREA	---

PROFILE

GRADE LINE	---
ORIGINAL GROUND	---
MARSH OR ROCK PROFILE (To be noted as such)	---
SPECIAL DITCH	---
GRADE ELEVATION	95.36
CULVERT (Profile View)	---
UTILITIES	---
ELECTRIC	E
FIBER OPTIC	FO
GAS	G
SANITARY SEWER	SAN
STORM SEWER	SS
TELEPHONE	T
WATER	W
UTILITY PEDESTAL	---
POWER POLE	---
TELEPHONE POLE	---

STATE OF WISCONSIN

DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

CAMBRIDGE TO LONDON

USH 12 TO CTH O

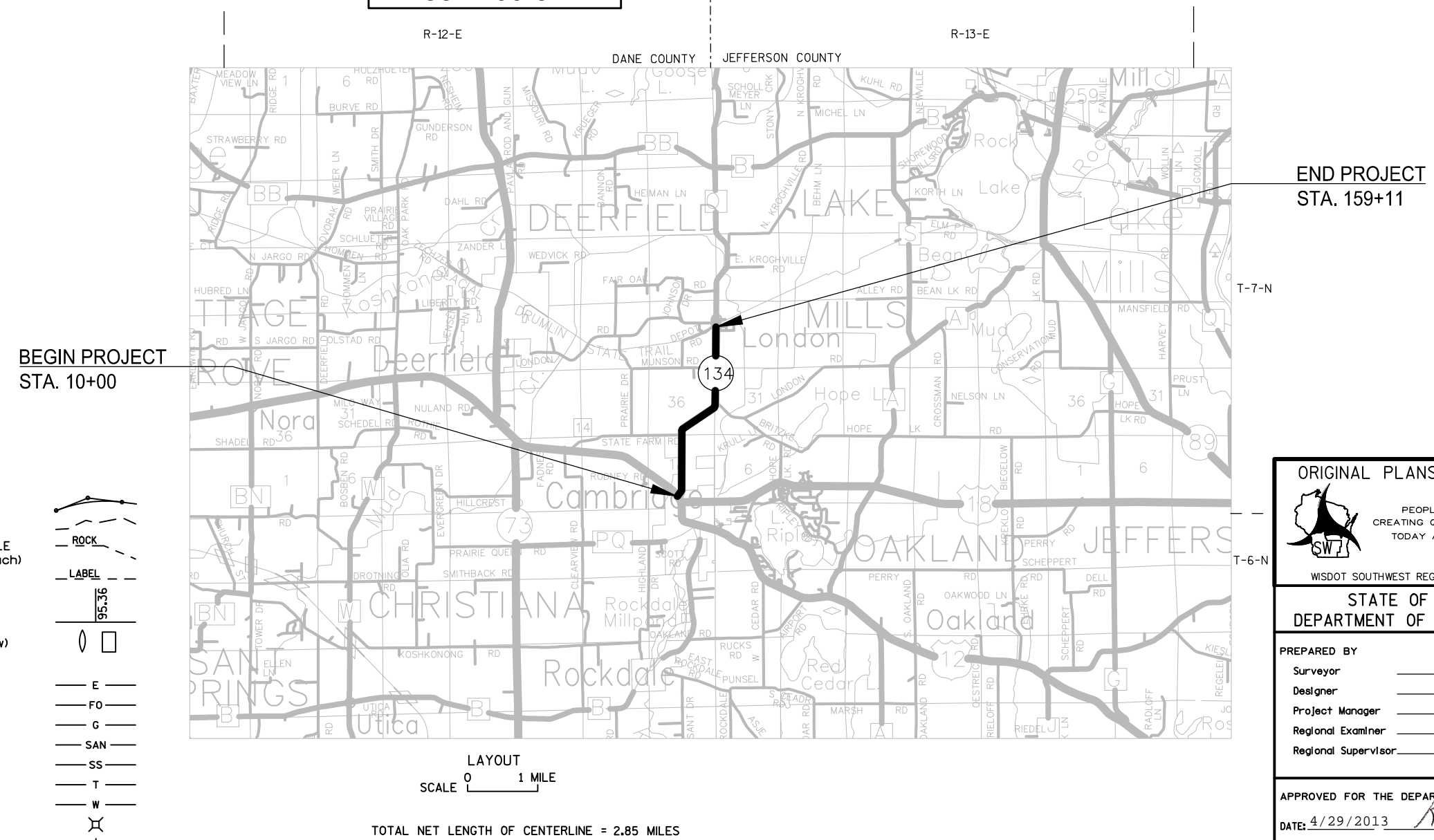
STH 134

DANE & JEFFERSON COUNTIES

STATE PROJECT NUMBER

3671-00-61

STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
3671-00-61	---	---



ORIGINAL PLANS PREPARED BY

PEOPLE WHO CARE,
CREATING QUALITY TRANSPORTATION
TODAY AND TOMORROW

WISDOT SOUTHWEST REGION — MADISON OFFICE

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY

Surveyor: -

Designer: MARC SCHWEIGER

Project Manager: JEREMY HALL

Regional Examiner: -

Regional Supervisor: KURT JOHNSON

APPROVED FOR THE DEPARTMENT

DATE: 4/29/2013

Signature: Kurt A. Johnson

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GENERAL NOTES

HMA PAVEMENT WEIGHT CALCULATIONS ARE BASED ON 112 LB/SY/IN.

THE CONTRACTOR'S PAVING OPERATIONS SHALL BE CONSISTENT WITH THE PLAN TYPICAL SECTIONS AND CONSTRUCTED TO PREVENT HMA LONGITUDINAL JOINTS FROM BEING LOCATED WITHIN A DRIVING, TURNING, PASSING OR PARKING LANE.

APPLY TACK COAT BEFORE PLACING LEVELING AND OVERLAY SURFACES. THE RATE OF APPLICATIONS IS 0.025 GALLONS PER SQUARE YARD OR AS DIRECTED BY THE ENGINEER.

A 12.5 MM MIX GRADATION CAN BE USED FOR THE SURFACE LAYER AND LEVELING LAYER.

THE LOCATION OF STOP LINES SHALL BE DETERMINED IN THE FIELD BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, ALL SIGNS RELATING TO THIS OPERATION SHALL BE COVERED OR REMOVED AND FACILITY RESTORED TO NORMAL OPERATIONS.

THE EXACT LOCATIONS AND LIMITS OF PRIVATE ENTRANCES AND FIELD ENTRANCES SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.

PAVING LIMITS AT INTERSECTIONS ARE TO BE DETERMINED IN THE FIELD BY THE ENGINEER AND SHALL HAVE BUTT JOINTS.

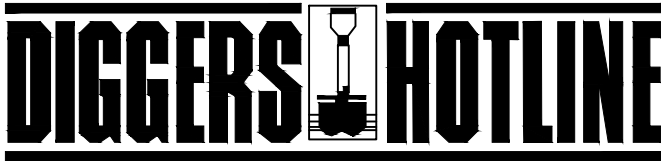
EXISTING SHOULDER AGGREGATE SHALL BE INCORPORATED INTO THE NEW SHOULDERS UNLESS OTHERWISE DIRECTED BY THE ENGINEER IN THE FIELD.

HMA PAVEMENT OVERLAY WILL BE PLACED IN TWO LAYERS, A 3/4" LEVELING COURSE AND A 2" SURFACE COURSE.

EROSION CONTROL ITEMS IN THE MISC. QUAN. ARE SUGGESTED. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD. MAINTAIN EROSION CONTROL ITEMS UNTIL SUCH TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY. PROTECT WETLANDS AND OTHER WATERWAYS THAT ARE PRESENT WITHIN THE PROJECT LIMITS.

THERE ARE UTILITY FACILITIES WITHIN THE PROJECT AREA THAT ARE NOT SHOWN ON THE PLANS. THE CONTRACTOR SHALL COORDINATE HIS CONSTRUCTION ACTIVITIES WITH A CALL TO "DIGGERS HOTLINE" AND/OR A DIRECT CALL TO THE UTILITIES THAT HAVE FACILITES IN THE AREA. NOT ALL UTILITIES ARE MEMBERS OF DIGGERS HOTLINE.

IF UTILITY CONFLICTS OCCUR DURING CONSTRUCTION, ADJUSTMENTS WILL BE COORDINATED BY CONTRACTOR. IF THERE ARE CONFLICTS WITH SIGNS OR OTHER WORK UNDER PROJECT, THE CONTRACTOR WILL WORK AROUND THE UTILITY FACILITIES.



Call 811 3 Work Days Before You Dig
or Toll Free (800) 242-8511
Hearing Impaired TDD (800) 542-2289
www.DiggersHotline.com

DNR CONTACT

Eric Heggelund
3911 Fish Hatchery Road
Fitchburg, WI 53711
(608)-275-3301
Eric.Heggelund@wisconsin.gov

UTILITY/MUNICIPALITY

ATC Management, Inc.

CONTACT/ADDRESS

Mike Olsen
801 O'keefe Rd
P.O. Box 6113
De Pere, WI 54115-6113
(920) 338-6582
molsen@atcllc.com

UTILITY TYPE

Electricity

Alliant Energy

Jason Hogan
Suite 1000
4902 N Biltmore Lane
Madison, WI 53718
(608) 458-4871
jasonhogan@alliantenergy.com

Electricity

Alliant Energy

Jason Hogan
Suite 1000
4902 N Biltmore Lane
Madison, WI 53718
(608) 458-4871
jasonhogan@alliantenergy.com

Gas/Petroleum

Charter Communications

Brandon Storm
2701 Daniels St.
Madison, WI 53718
(608) 274-3822
brandon.storm@chartercom.com

Communication Line

Frontier Communications of WI LLC

Robert Church
100 Communications Drive
Sun Prairie, WI 53590
(608) 837-1881
robert.church@ftr.com

Communication Line

McLeod USA Telcommunication Services Inc

Jim Kostuch
13935 Bishops Dr
Brookfield, WI 53005
(262) 792-7938
James.Kostuch@windstream.com

Communication Line

Town of Oakland Sanitary District #1

April Smithback
P.O. Box 19
Cambridge, WI 53523-0086
(608) 423-3210
asmithback@verizon.net

Sewer

Village of Cambridge

Donn Trieloff
200 Spring St
P.O. Box 99
Cambridge, WI 53523-0099
(608) 423-3712
dtrieloff@ci.cambridge.wi.us

Water

We Energies

Dan Sande
A299
333 W Everett St
Milwaukee, WI 53203
(414) 221-4578
Dan.Sande@we-energies.com

Electricity

We Energies

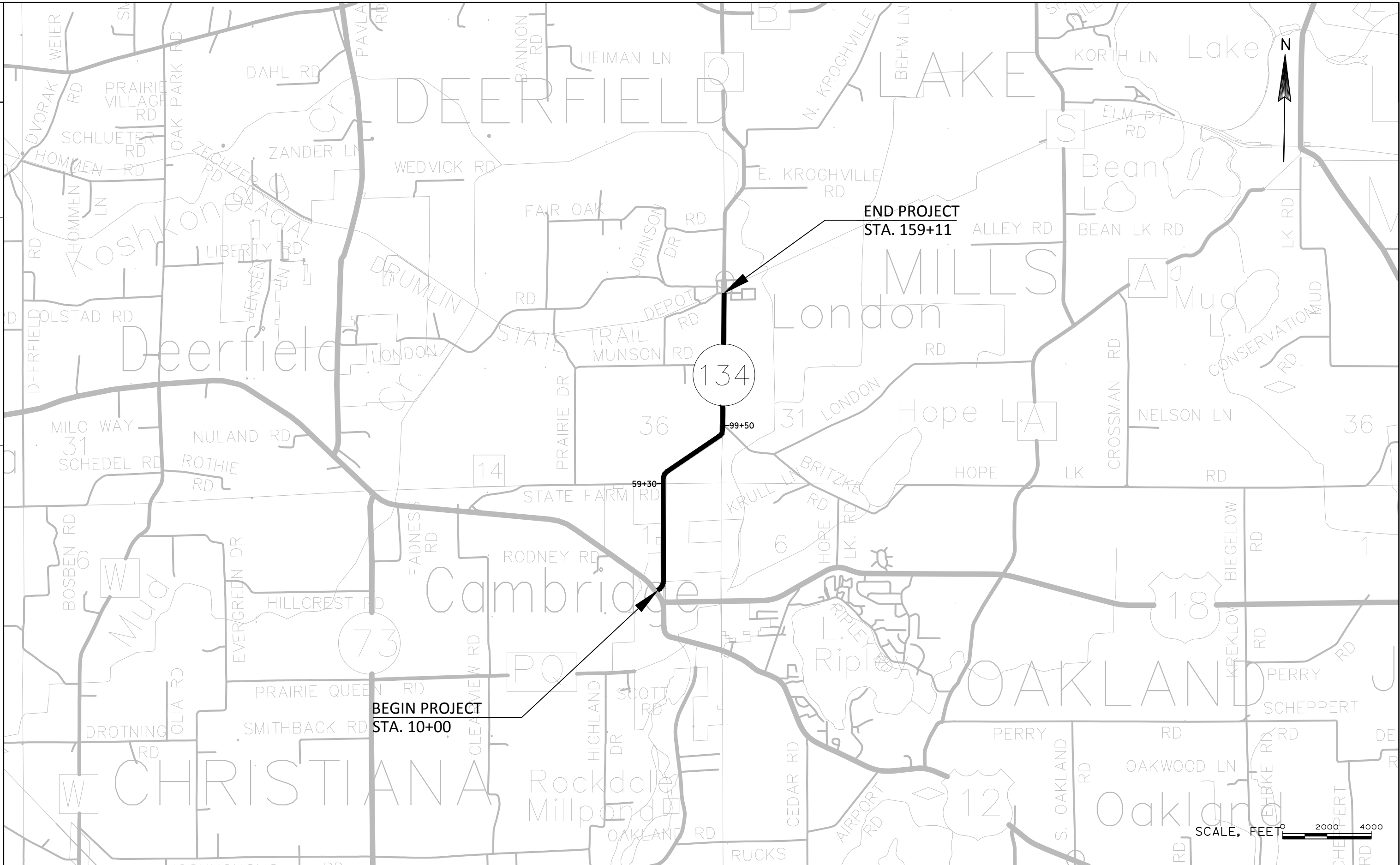
Dan Sande
A299
333 W Everett St
Milwaukee, WI 53203
(414) 221-4578
Dan.Sande@we-energies.com

Gas/Petroleum

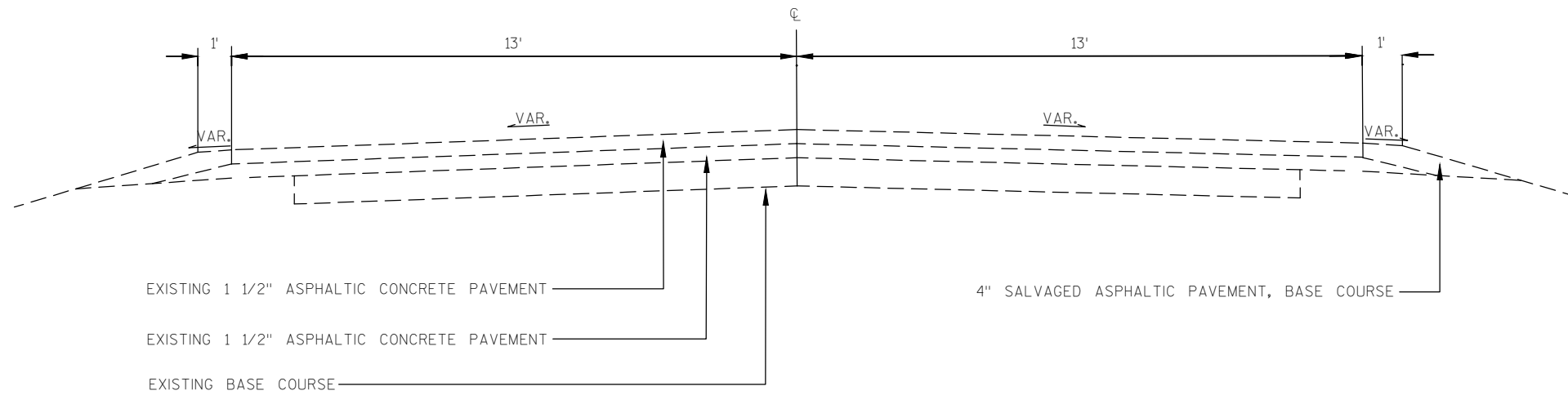
State of Wisconsin, Department of Corrections
Wisconsin Correctional Center System

Andrew Michels
Thompson Correctional Center
3099 E. Washington Ave.
P.O. Box 7991
Madison, WI 53707
(608)-240-5364
Andrew.Michels@wisconsin.gov

Sewer & Water



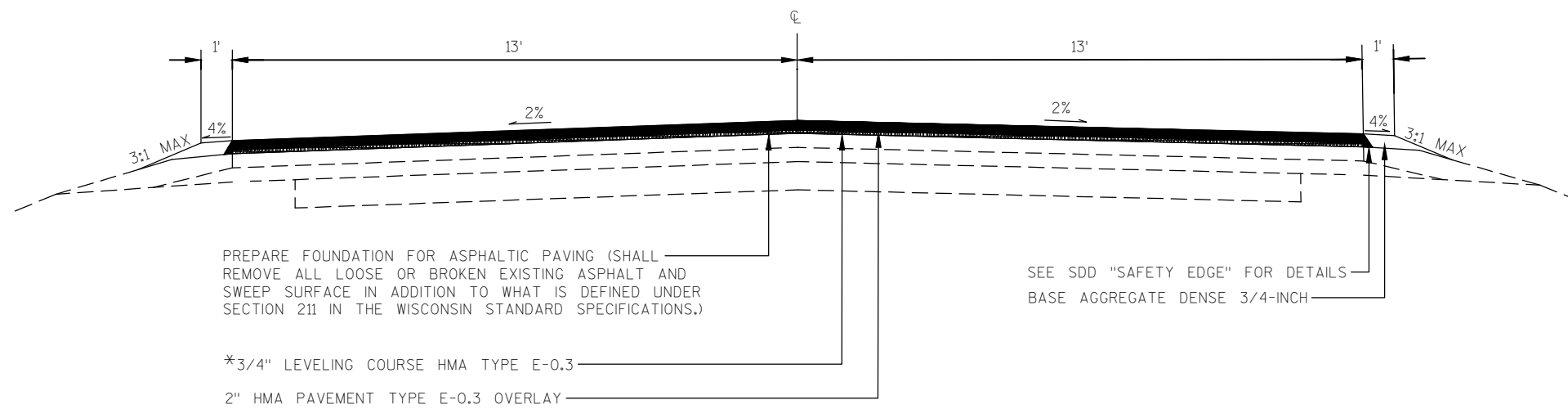
PROJECT NO: 3671-00-61	HWY: STH 134	COUNTY: DANE & JEFFERSON	PROJECT OVERVIEW	SHEET -----	E
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TYPICAL EXISTING SECTION

STH 134

STA. 10+00 - STA. 159+11

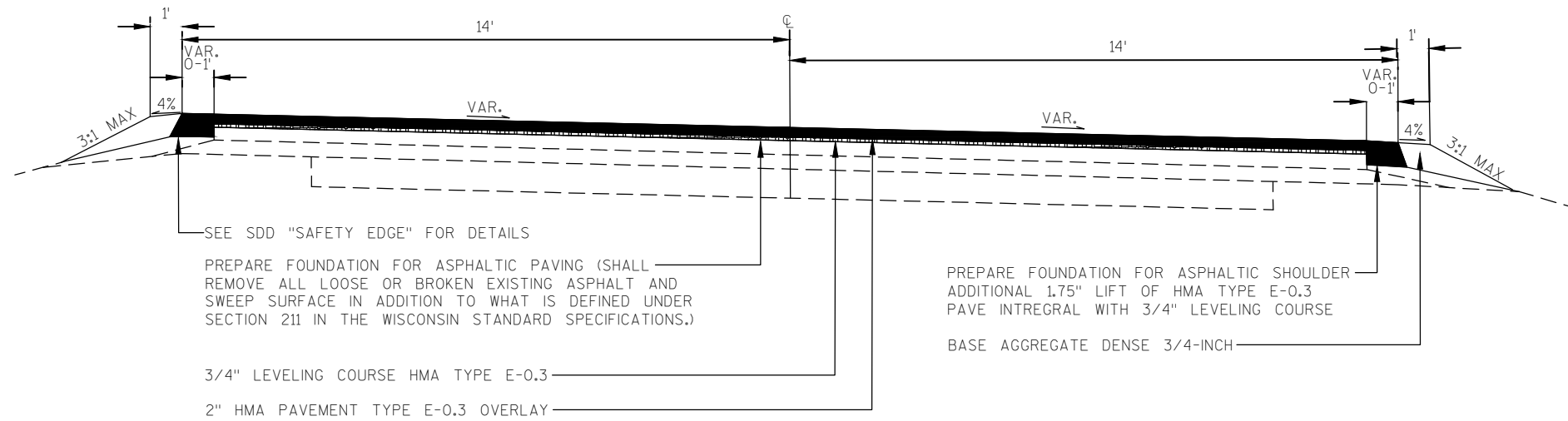


TYPICAL FINISHED SECTION

STH 134

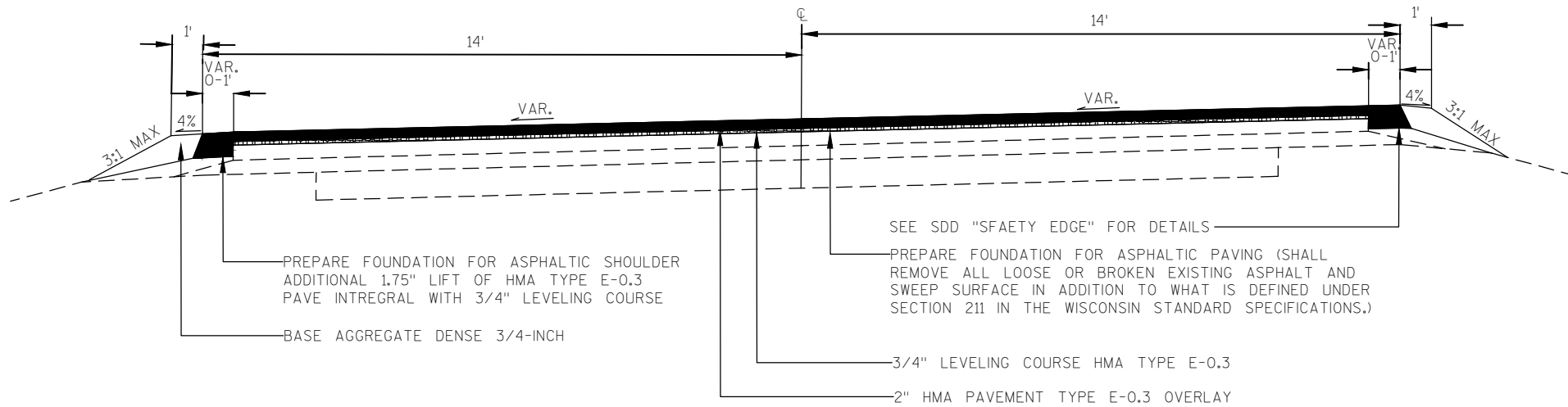
STA. 10+00 - STA. 61+80
STA. 65+20 - STA. 93+30
STA. 96+70 - STA. 159+11

*3/4" HMA THICKNESS AT SHOULDER
AND A 2% CROWNED CROSS SLOPE
WHERE SLOPE CORRECTION IS NEEDED.

**TYPICAL FINISHED SECTION**

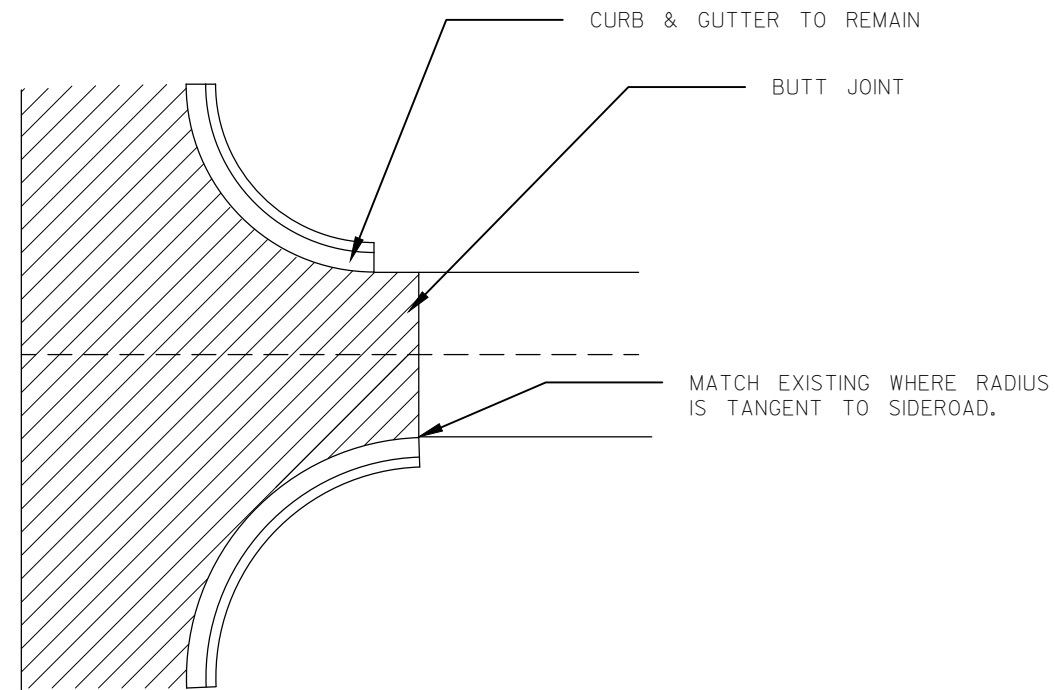
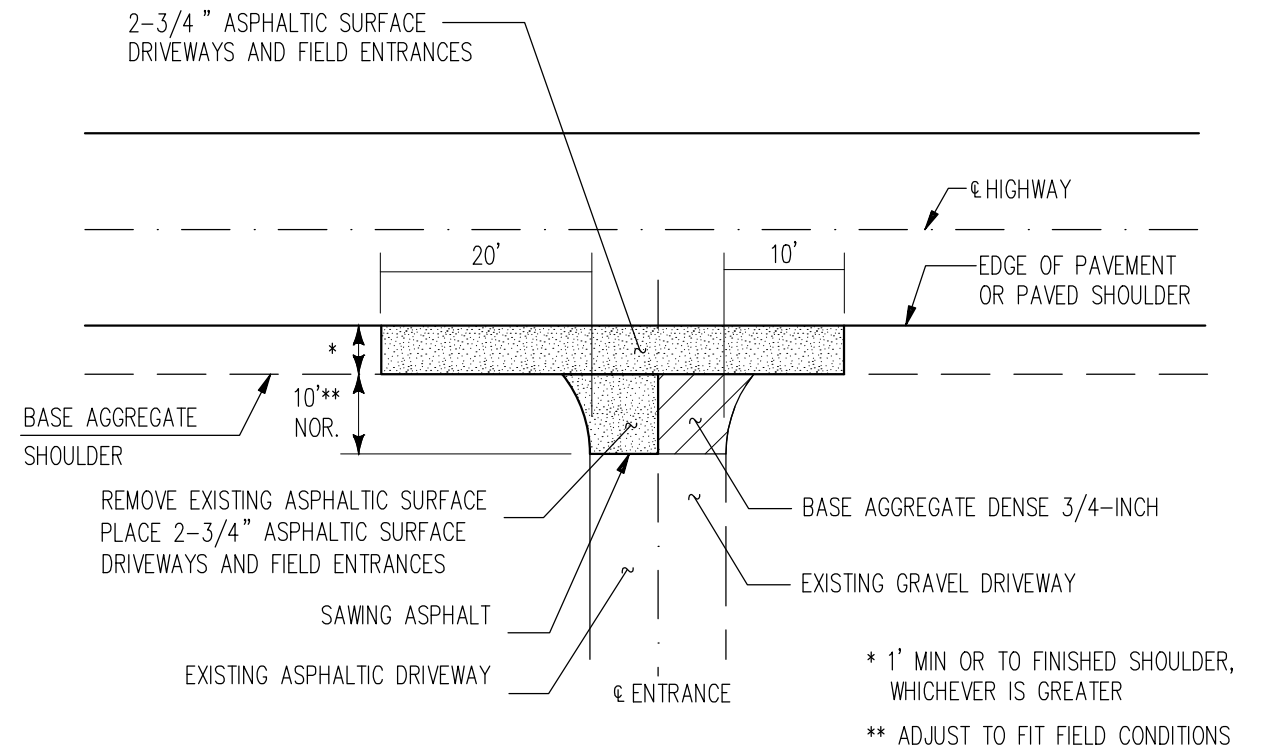
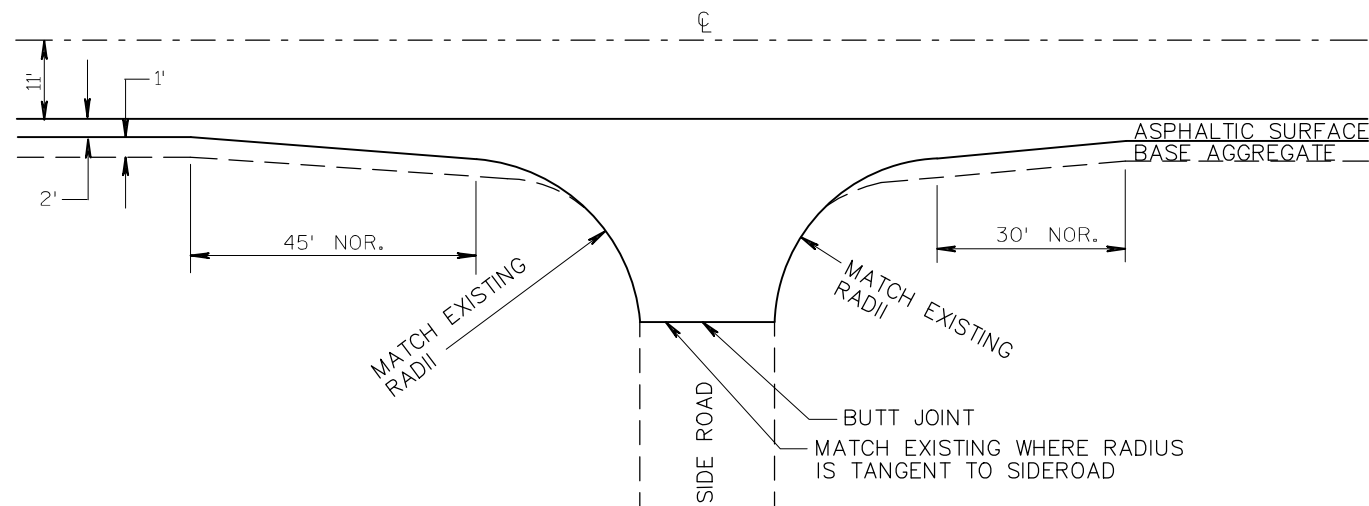
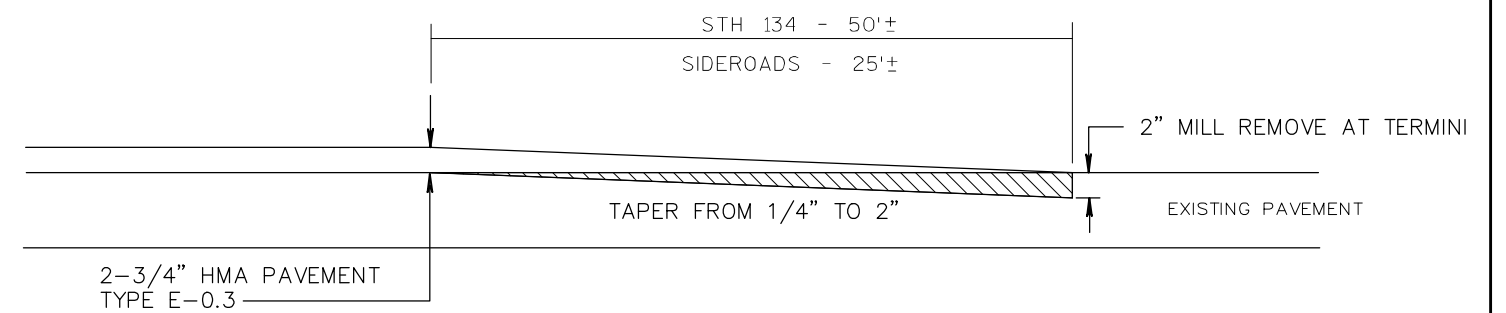
STH 134

STA. 61+80 - STA. 65+20

**TYPICAL FINISHED SECTION**

STH 134

STA. 93+30 - STA. 96+70

SIDEROAD DETAILRURAL DRIVEWAY DETAILSIDE ROAD DETAIL, SPECIAL
(ASPHALTIC SHOULDERS)

REMOVING ASPHALTIC SURFACE BUTT JOINTS

BUTT JOINT DETAIL

2

2



PROJECT NO:3671-00-61

HWY: STH 134

COUNTY: DANE & JEFFERSON

PLAN DETAILS

SHEET

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FILE NAME : N:\PDS\C3D\36710031\SHEETSPLAN\PLAN DETAILS.DWG

PLOT DATE : 4/24/2013 3:02 PM

PLOT BY : SCHWEIGER, MARC D

PLOT NAME :

PLOT SCALE : 1 IN:100 FT

WISDOT/CADDS SHEET 42

2

2



PROJECT NO:3671-00-61	HWY: STH 134	COUNTY:DANE & JEFFERSON	PLAN DETAILS	SHEET	E
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2

2



45

STH 134

50

55

00+00.00

PROJECT NO:3671-00-61

HWY: STH 134

COUNTY: DANE & JEFFERSON

PLAN DETAILS

SHEET

E

FILE NAME : N:\PDS\C3D\36710031\SHEETS\PLAN\PLAN DETAILS.DWG

PLOT DATE : 4/24/2013 3:03 PM

PLOT BY : SCHWEIGER, MARC D PLOT NAME :

PLOT SCALE : 1 IN:100 FT

WISDOT/CADDs SHEET 42



2

2



PROJECT NO:3671-00-61	HWY: STH 134	COUNTY:DANE & JEFFERSON	PLAN DETAILS	SHEET	E
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FILE NAME : N:\PDS\C3D\36710031\SHEETSPLAN\PLAN DETAILS.DWG

PLOT DATE : 4/24/2013 3:03 PM

PLOT BY : SCHWEIGER, MARC D PLOT NAME :

PLOT SCALE : 1 IN:100 FT

WISDOT/CADDs SHEET 42





PROJECT NO:3671-00-61	HWY:STH 134	COUNTY:DANE & JEFFERSON	PLAN DETAILS	SHEET	E
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2

2



PROJECT NO:3671-00-61	HWY: STH 134	COUNTY:DANE & JEFFERSON	PLAN DETAILS	SHEET	E
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PROJECT NO:3671-00-61	HWY: STH 134	COUNTY:DANE & JEFFERSON	PLAN DETAILS	SHEET	E
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PROJECT NO:3671-00-61

HWY: STH 134

COUNTY:DANE & JEFFERSON

PLAN DETAILS

SHEET

E

FILE NAME : N:\PDS\C3D\36710031\SHEETS\PLAN\PLAN DETAILS.DWG

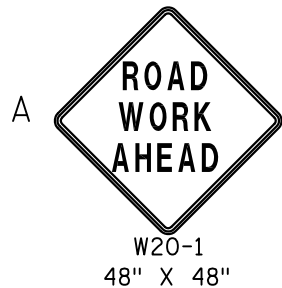
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PLOT BY : SCHWEIGER, MARC D

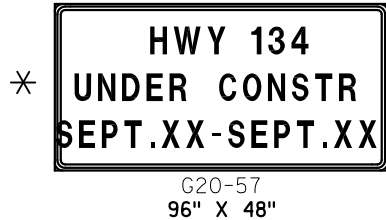
PLOT NAME :

PLOT SCALE : 1 IN:100 FT

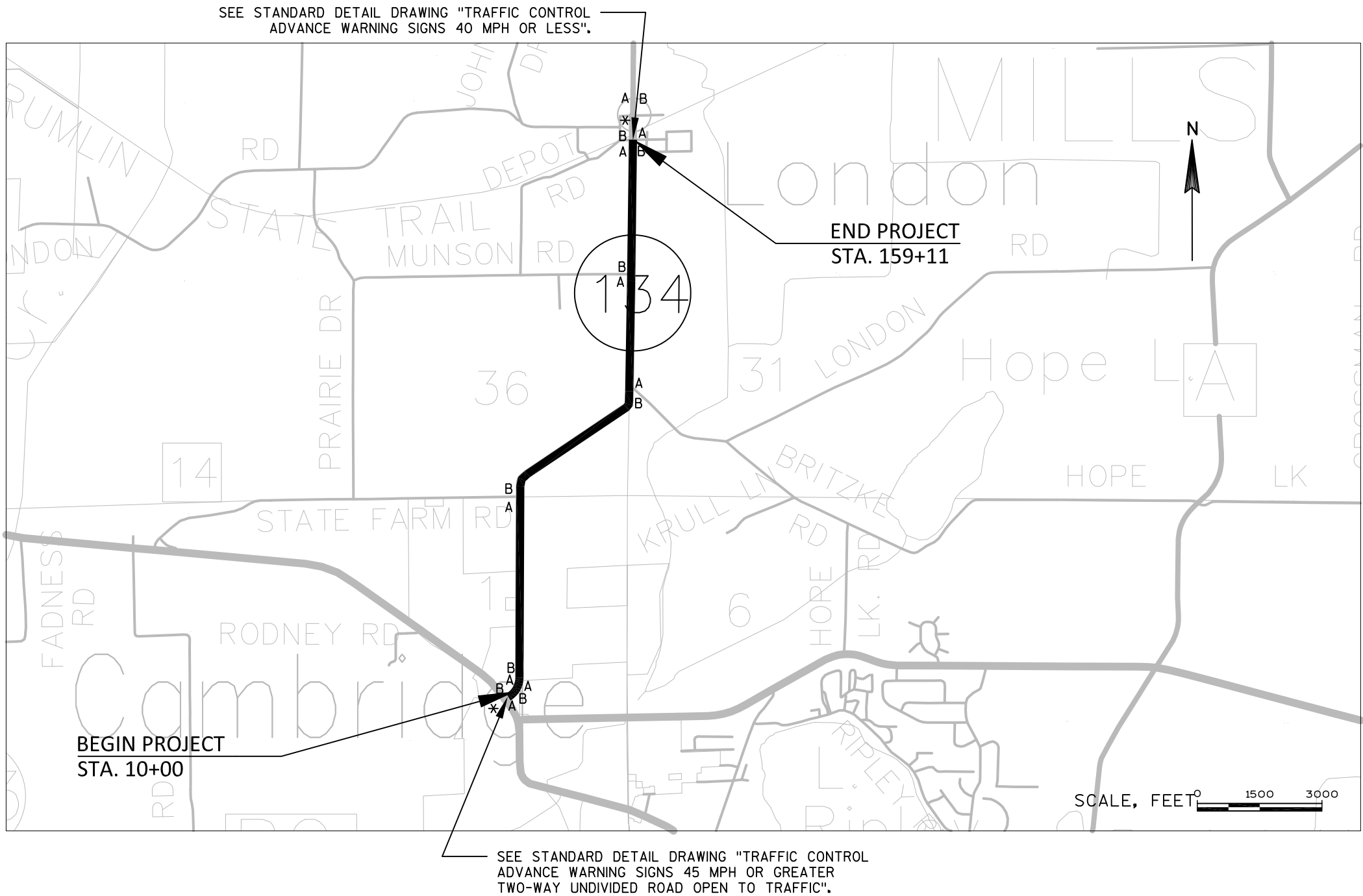
WISDOT/CADDs SHEET 42



TRAFFIC CONTROL
FOR MOVING OPERATION STA 10+00 TO STA 159+11 SEE
STANDARD DETAIL DRAWING "TRAFFIC CONTROL FOR
LANE CLOSURE (SUITABLE FOR MOVING OPERATION)".



* PLACE FIXED MESSAGE SIGN AT THE LIMITS OF
THE PROJECT FOR 10 WORKING DAYS PRIOR TO
BEGINNING CONSTRUCTION.



DATE 03MAY13		E S T I M A T E O F Q U A N T I T I E S			
LINE					3671-00-61
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	204.0110	REMOVING ASPHALTIC SURFACE	SY	250.000	250.000
0020	204.0115	REMOVING ASPHALTIC SURFACE BUTT JOINTS	SY	950.000	950.000
0030	211.0100	PREPARE FOUNDATION FOR ASPHALTIC PAVING (PROJECT) 01. 3671-00-61	LS	1.000	1.000
0040	211.0400	PREPARE FOUNDATION FOR ASPHALTIC SHOULDERS	STA	16.000	16.000
0050	213.0100	FINISHING ROADWAY (PROJECT) 01. 3671-00-61	EACH	1.000	1.000
0060	305.0110	BASE AGGREGATE DENSE 3/4-INCH	TON	3,601.000	3,601.000
0070	312.0110	SELECT CRUSHED MATERIAL	TON	2.000	2.000
0080	440.4410.S	INCENTIVE IRI RIDE	DOL	11,400.000	11,400.000
0090	455.0105	ASPHALTIC MATERIAL PG58-28	TON	425.000	425.000
0100	455.0605	TACK COAT	GAL	2,200.000	2,200.000
0110	460.1100	HMA PAVEMENT TYPE E-0.3	TON	7,700.000	7,700.000
0120	460.2000	INCENTIVE DENSITY HMA PAVEMENT	DOL	4,930.000	4,930.000
0130	465.0120	ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES	TON	75.000	75.000
0140	618.0100	MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) 01. 3671-00-61	EACH	1.000	1.000
0150	619.1000	MOBILIZATION	EACH	1.000	1.000
0160	628.1504	SILT FENCE	LF	300.000	300.000
0170	628.1520	SILT FENCE MAINTENANCE	LF	300.000	300.000
0180	628.1905	MOBILIZATIONS EROSION CONTROL	EACH	2.000	2.000
0190	628.1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	2.000	2.000
0200	634.0612	POSTS WOOD 4X6-INCH X 12-FT	EACH	4.000	4.000
0210	634.0616	POSTS WOOD 4X6-INCH X 16-FT	EACH	20.000	20.000
0220	637.0202	SIGNS REFLECTIVE TYPE II	SF	72.000	72.000
0230	638.2602	REMOVING SIGNS TYPE II	EACH	4.000	4.000
0240	638.3000	REMOVING SMALL SIGN SUPPORTS	EACH	4.000	4.000
0250	643.0100	TRAFFIC CONTROL (PROJECT) 01. 3671-00-61	EACH	1.000	1.000
0260	643.0300	TRAFFIC CONTROL DRUMS	DAY	400.000	400.000
0270	643.0900	TRAFFIC CONTROL SIGNS	DAY	378.000	378.000
0280	643.1000	TRAFFIC CONTROL SIGNS FIXED MESSAGE	SF	64.000	64.000
0290	646.0106	PAVEMENT MARKING EPOXY 4-INCH	LF	29,900.000	29,900.000
0300	646.0406	PAVEMENT MARKING SAME DAY EPOXY 4-INCH	LF	18,800.000	18,800.000
0310	647.0566	PAVEMENT MARKING STOP LINE EPOXY 18-INCH	LF	130.000	130.000
0320	648.0100	LOCATING NO-PASSING ZONES	MI	2.850	2.850
0330	649.0100	TEMPORARY PAVEMENT MARKING 4-INCH	LF	18,800.000	18,800.000
0340	650.8000	CONSTRUCTION STAKING RESURFACING REFERENCE	LF	14,950.000	14,950.000
0350	650.9910	CONSTRUCTION STAKING SUPPLEMENTAL CONTROL (PROJECT) 01. 3671-00-61	LS	1.000	1.000
0360	690.0150	SAWING ASPHALT	LF	200.000	200.000

REMOVING PAVEMENT ITEMS									BASE AGGREGATE					

PERMANENT SIGNING

						634.0612	634.0616	637.0202	638.2602	638.3000	REMARKS
						WOOD POSTS	WOOD POSTS	SIGNS	REMOVING	REMOVING	
						4 X 6	4 X 6	REFLECTIVE	SIGNS	SMALL SIGN	
SIGN	LOCATION	SIGN	SIGN	MESSAGE		12'	16'	TYPE II	TYPE II	SUPPORTS	
NUMBER		CODE	W X H		EACH	EACH		SF	EACH	EACH	
1-01	62+00 LT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	ALL CHEVRONS AND MARKERS SHALL BE INSTALLED AT 4 FEET, MEASURED VERTICALLY FROM THE BOTTOM OF THE SIGN TO THE ELEVATION OF THE NEAR TRAVELED WAY.
1-02	62+10 LT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
1-03	62+75 LT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
1-04	62+85 LT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
1-05	63+45 LT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
1-06	63+55 LT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
1-07	64+15 LT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
1-08	64+25 LT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
1-09	64+90 LT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
1-10	65+00 LT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
R1-01	63+40 LT	W1-6	48 x 24	ARROW	-	-		-	1	1	REMOVAL
R1-02	63+60 LT	W1-6	48 x 24	ARROW	-	-		-	1	1	REMOVAL
2-01	93+80 RT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	ALL CHEVRONS AND MARKERS SHALL BE INSTALLED AT 4 FEET, MEASURED VERTICALLY FROM THE BOTTOM OF THE SIGN TO THE ELEVATION OF THE NEAR TRAVELED WAY.
2-02	93+90 RT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
2-03	94+45 RT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
2-04	94+55 RT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
2-05	95+00 RT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
2-06	95+10 RT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
2-07	95+60 RT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
2-08	95+70 RT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
2-09	96+30 RT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
2-10	96+40 RT	W1-8	18 x 24	CHEVRON	-	1		3	-	-	
2-11	89+97 RT	W5-52R	12 x 36	MARKER	1	-		3	-	-	
2-12	89+97 LT	W5-52L	12 x 36	MARKER	1	-		3	-	-	
2-13	90+03 RT	W5-52L	12 x 36	MARKER	1	-		3	-	-	
2-14	90+03 LT	W5-52R	12 x 36	MARKER	1	-		3	-	-	
R2-01	94+95 RT	W1-6	48 x 24	ARROW	-	-		-	1	1	REMOVAL
R2-02	95+15 RT	W1-6	48 x 24	ARROW	-	-		-	1	1	REMOVAL
TOTAL:					4	20		72	4	4	

TRAFFIC CONTROL

		643.0100	643.0300	643.0900	643.1000
		TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL	TRAFFIC CONTROL
		(3671-00-61)	DRUMS	SIGNS	SIGNS
					FIXED MESSAGE
LOCATION	DAYS	EACH	DAY	DAY	SF
PROJECT	21	1	-	378	64
UNDISTRIBUTED	-	-	400	-	-
TOTAL:		1	400	378	64

*FOR INFORMATION ONLY

CONSTRUCTION STAKING

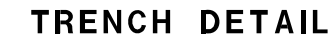
		650.8000	650.9910
		RESURFACING	SUPPLEMENTAL
		REFERENCE	CONTROL (3671-00-61)
LOCATION	LF	LS	
PROJECT	14950	1	

Standard Detail Drawing List

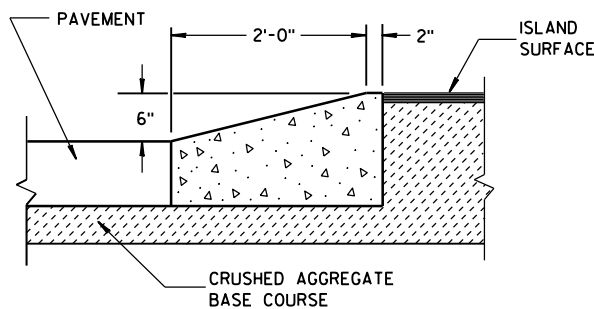
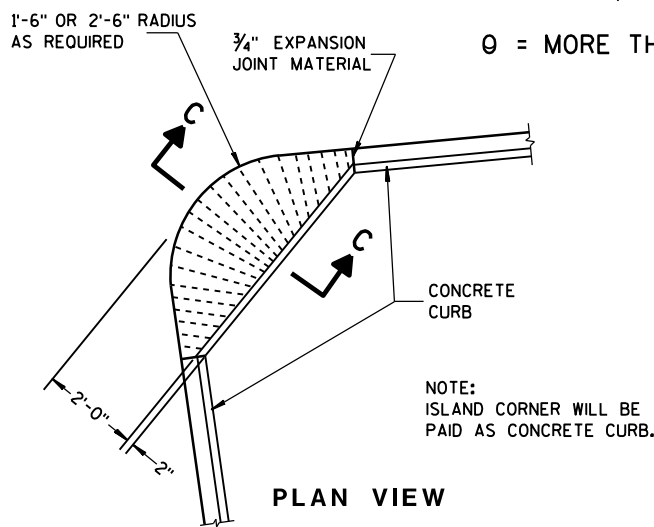
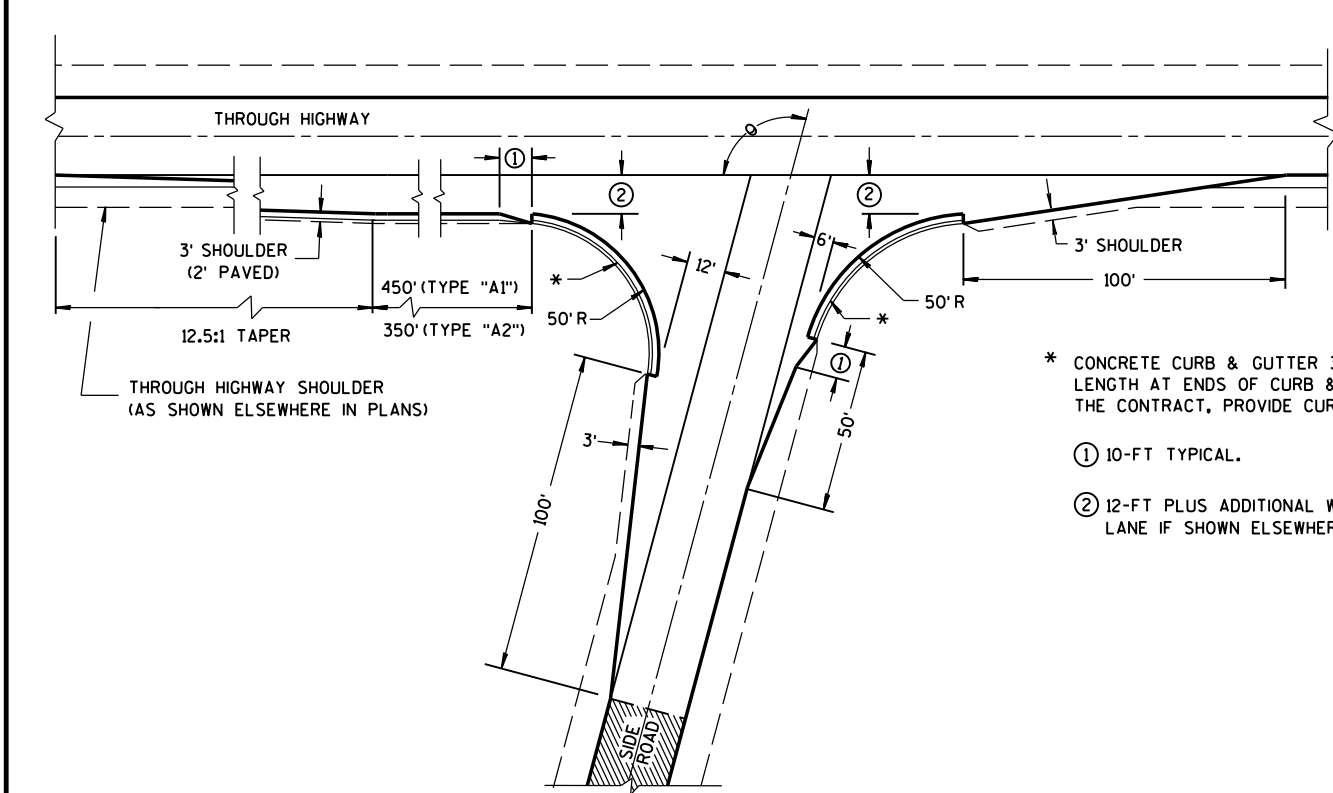
08E09-06	SILT FENCE
09A01-13A	AT-GRADE SIDE ROAD INTERSECTION, TYPES "B1", "B2", "C" AND D AND TEE INTERSECTION BYPASS LANE
09A01-13B	AT-GRADE SIDE ROAD INTERSECTION, TYPE "A1" & "A2"
14B29-01	SAFETY EDGE
15C04-01	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M. P. H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC
15C05-01	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M. P. H. OR LESS
15C08-15A	PAVEMENT MARKING (MAINLINE)
15C08-15B	PAVEMENT MARKING (INTERSECTIONS)
15C08-15F	PAVEMENT MARKING (ISLANDS, STOP LINE & CROSS WALK)
15C12-03	TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)
15C19-01A	MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<div>SILT FENCE</div>	
<div>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</div>	
<div>APPROVED</div>	
<div>4-29-05</div>	<div>/S/ Beth Canestra</div>
<div>DATE</div>	<div>CHIEF ROADWAY DEVELOPMENT ENGINEER</div>
<div>FHWA</div>	

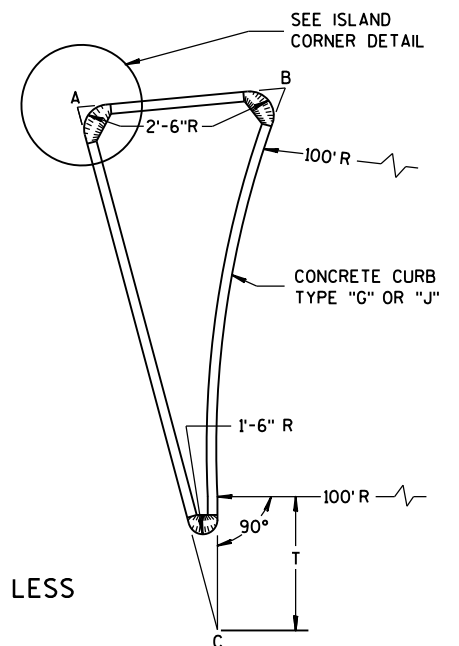
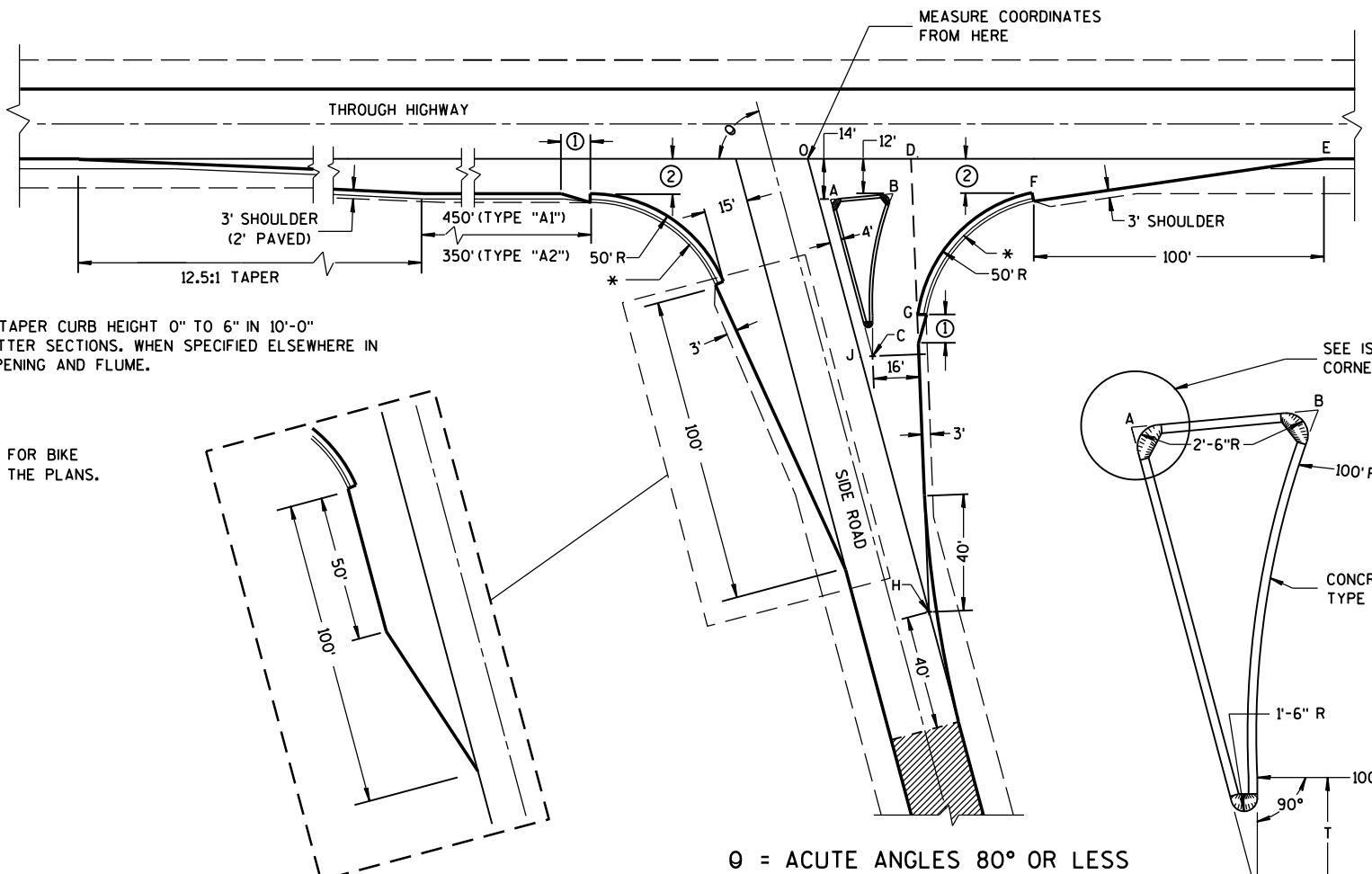


SECTION C-C

ISLAND CORNER DETAIL
(TO BE CONSTRUCTED AT ALL ISLAND CORNERS)

- * CONCRETE CURB & GUTTER 36". TAPER CURB HEIGHT 0" TO 6" IN 10'-0" LENGTH AT ENDS OF CURB & GUTTER SECTIONS. WHEN SPECIFIED ELSEWHERE IN THE CONTRACT, PROVIDE CURB OPENING AND FLUME.
- ① 10-FT TYPICAL.
- ② 12-FT PLUS ADDITIONAL WIDTH FOR BIKE LANE IF SHOWN ELSEWHERE IN THE PLANS.

EXISTING PAVED SURFACE



SIDE ROAD WIDENING AND TAPER REQUIRED WHERE THE THROUGH HIGHWAY CARRIES TWO-WAY TRAFFIC
 θ = ACUTE ANGLES 70° OR LESS

TABLE OF DIMENSIONS FOR
VARIABLE SIDE ROAD INTERSECTION ANGLES
(INTERPOLATE VALUES FOR ANGLES NOT SHOWN)

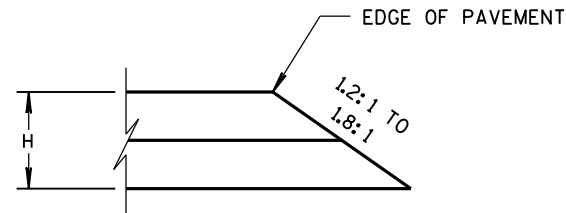
ANGLE θ DEGREES	COORDINATES IN FEET (MEASURED FROM POINT "O")								LENGTH IN FEET				
	A	B	C	D	E	F	G	H	AB	AC	T	OJ	OH
60	12.7	44.9	46.4	41.9	205.0	104.6	64.0	85.0	32.3	67.4	4.9	85.9	169.9
65	10.9	39.0	37.8	39.4	196.1	95.7	54.1	70.5	28.2	63.6	8.5	80.9	166.9
70	9.4	33.9	29.8	37.4	188.3	87.8	45.6	56.1	24.6	59.7	11.5	76.1	164.1
75	7.9	29.3	22.3	35.7	181.2	80.7	38.2	41.8	21.5	55.8	13.8	71.4	161.4
80	6.5	25.4	15.6	34.4	174.8	74.4	31.8	27.6	18.9	52.0	15.6	66.9	158.9

TYPE "A1" & "A2" SIDE ROAD INTERSECTION DETAILS

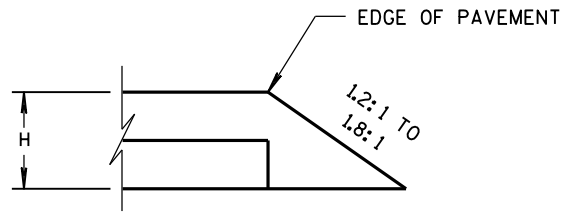
AT-GRADE SIDE ROAD
INTERSECTION, TYPE "A1" & "A2"

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

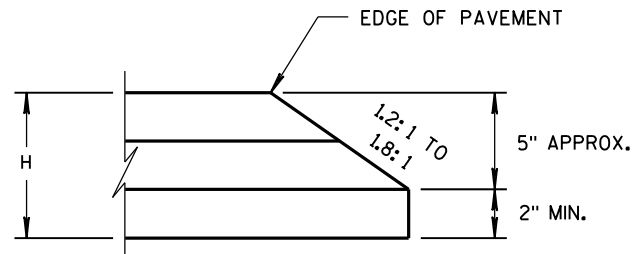
APPROVED
DATE 12/18/12
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



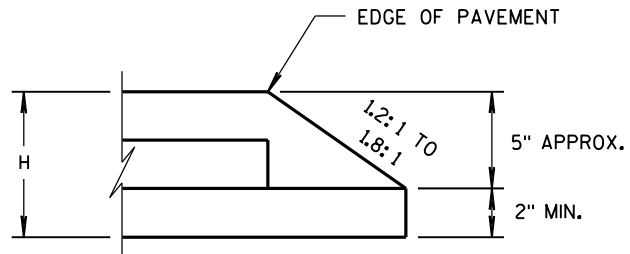
CONSTRUCTED WITH FINAL TWO LAYERS
FOR H 5" OR LESS



CONSTRUCTED WITH FINAL LAYER
FOR H 5" OR LESS

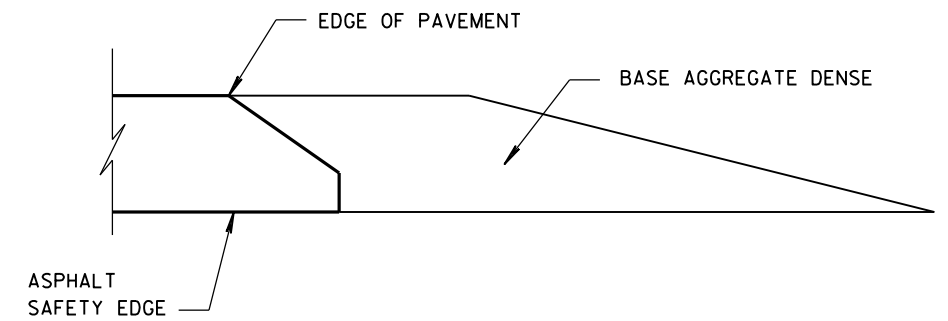


CONSTRUCTED WITH FINAL TWO LAYERS
FOR H GREATER THAN 5"



CONSTRUCTED WITH FINAL LAYER
FOR H GREATER THAN 5"

HMA PAVEMENT AND HMA OVERLAYS



FINISHED SHOULDER AGGREGATE PLACEMENT

SAFETY EDGE_{SM}

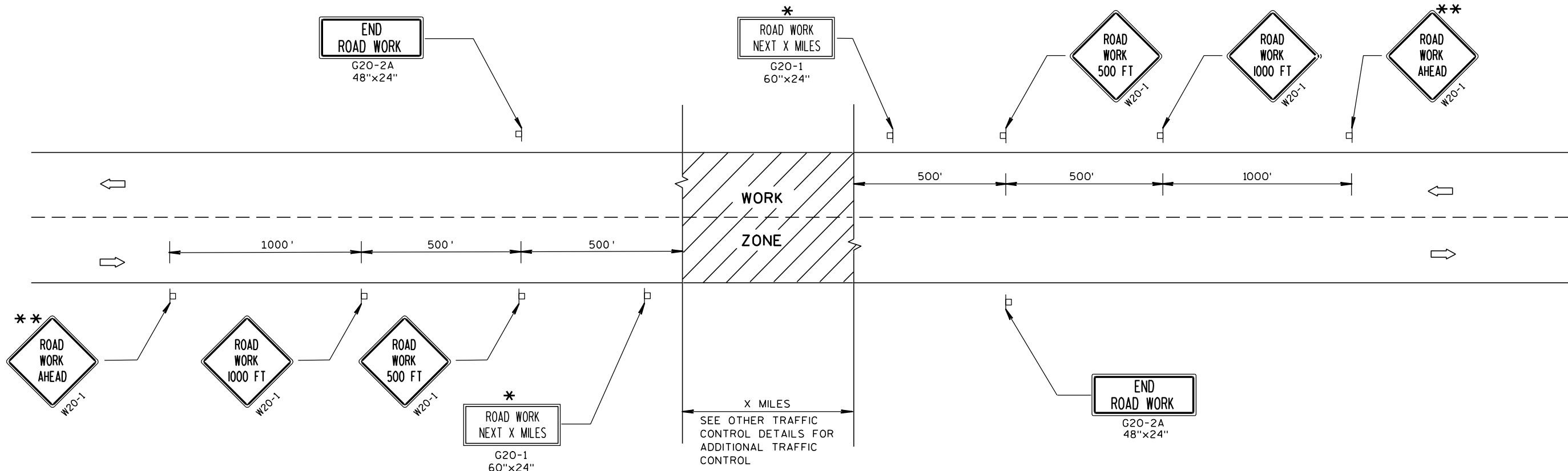
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

11/30/2012
DATE

FHWA

/s/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

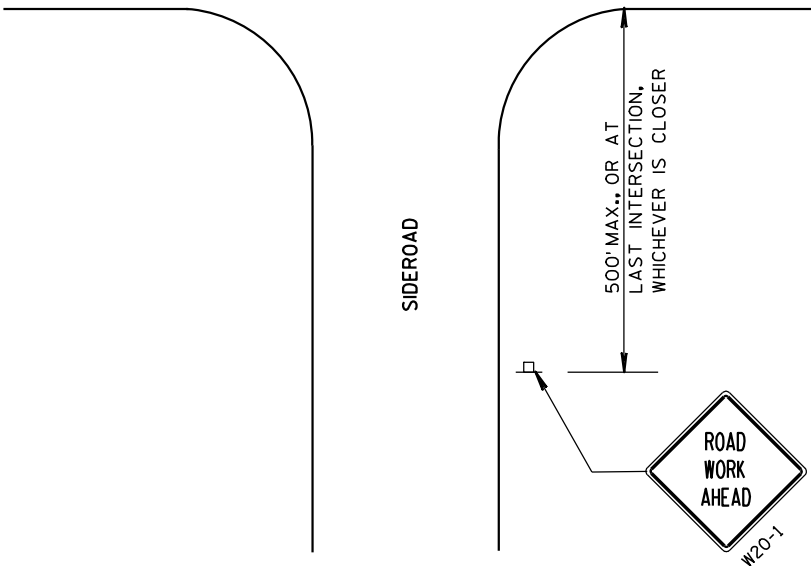
IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

* OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

** PLACE ADDITIONAL W20-1 "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA OR SIGNING.

CENTER OF ROADWAY

MAINLINE ROADWAY UNDER CONSTRUCTION



LEGEND

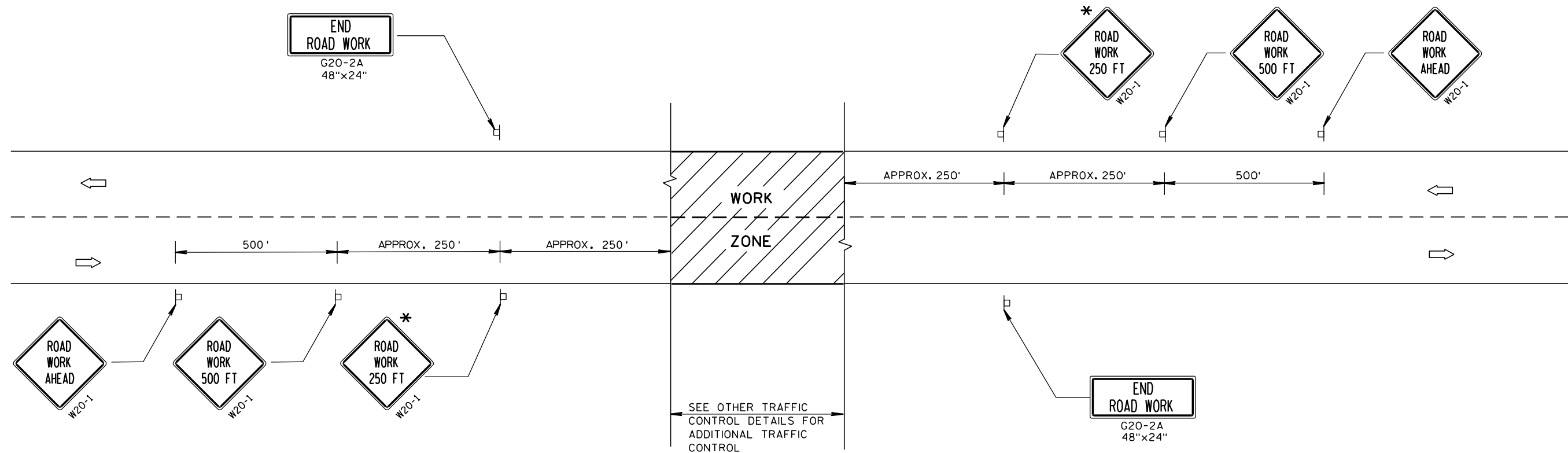
POST MOUNTED SIGN

DIRECTION OF TRAFFIC FLOW

TRAFFIC CONTROL, ADVANCE
WARNING SIGNS 45 M.P.H.
OR GREATER TWO-WAY
UNDIVIDED ROAD OPEN TO TRAFFIC

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5/23/00 /S/ Chester J. Spang
DATE CHIEF SIGNS AND MARKING ENGINEER
FHWA



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

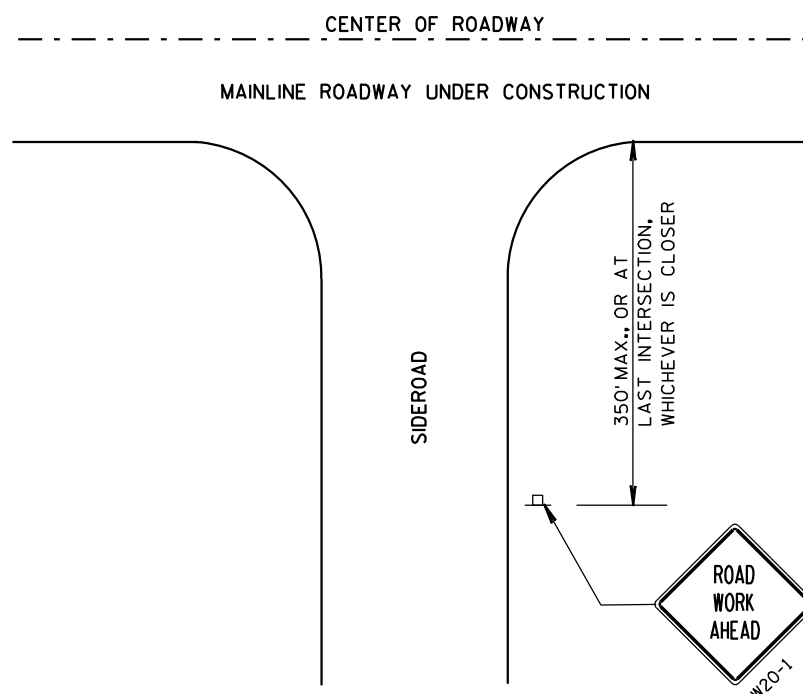
THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS, 36"x36" SIGNS MAY BE USED INSTEAD OF 48"x48" SIGNS, IF APPROVED BY DISTRICT TRAFFIC UNIT.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

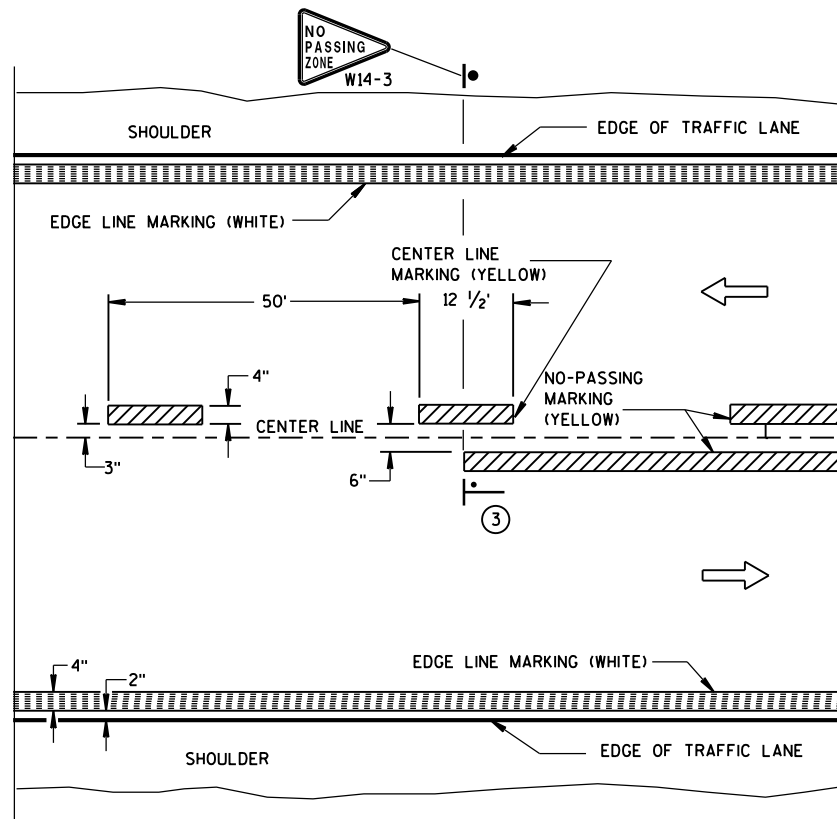
* THE THIRD W20-1 SIGN IS REQUIRED ONLY IF THERE IS AN INTERSECTION BETWEEN THE "ROAD WORK 500 FT" SIGN AND THE WORK ZONE. ADJUST THE PLACEMENT OF THIS SIGN BASED ON INTERSECTION LOCATION AND OTHER FIELD CONDITIONS.



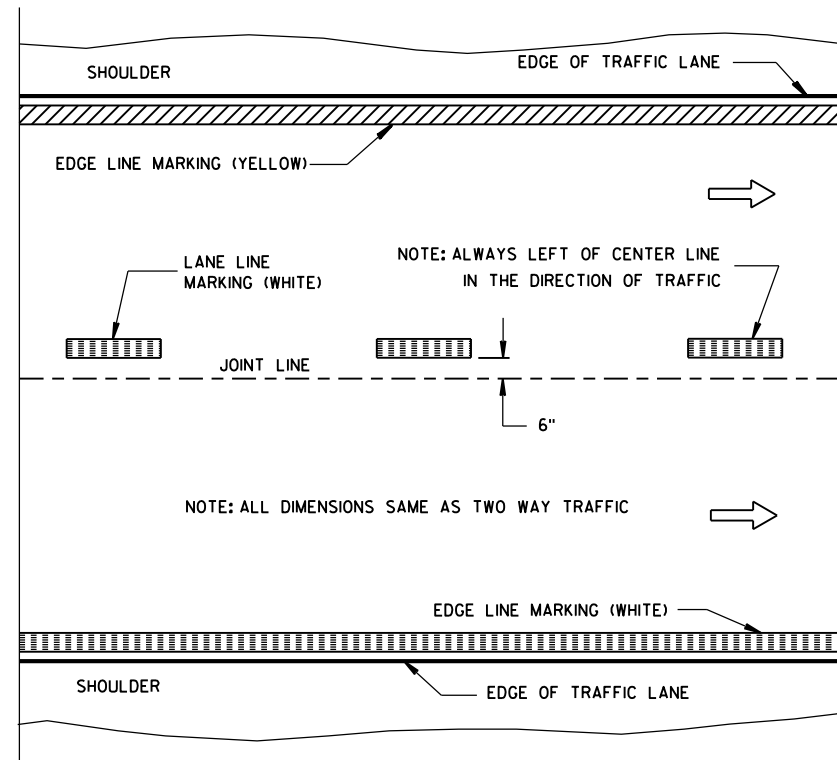
LEGEND

- POST MOUNTED SIGN
- ➡ DIRECTION OF TRAFFIC FLOW

TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M.P.H. OR LESS TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 5/23/00 DATE	/S/ Chester J. Spang CHIEF SIGNS AND MARKING ENGINEER
FHWA	

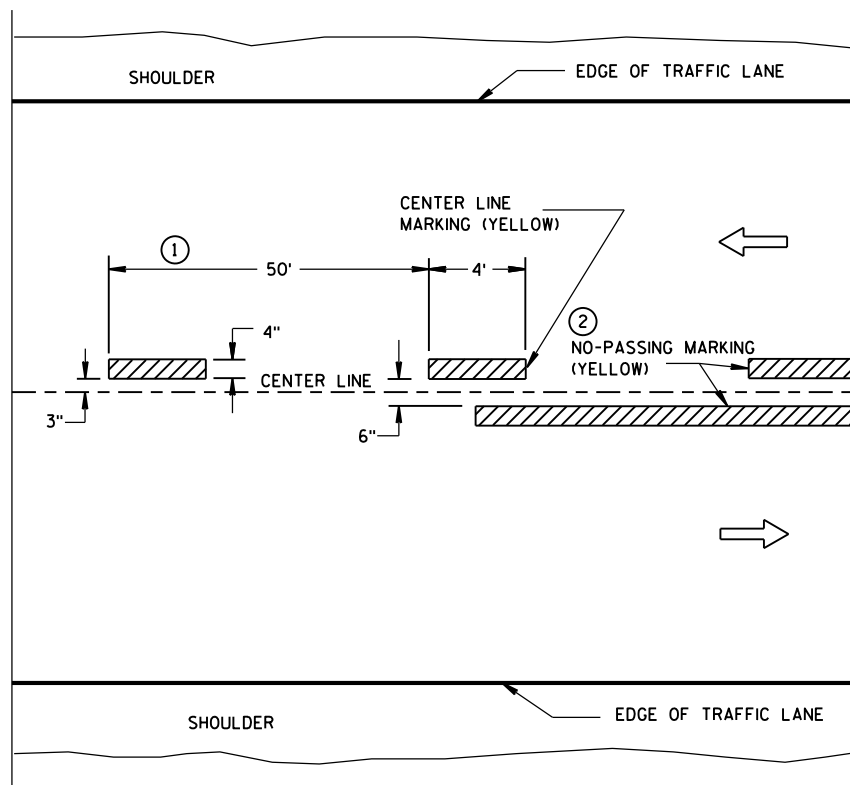


TWO WAY TRAFFIC

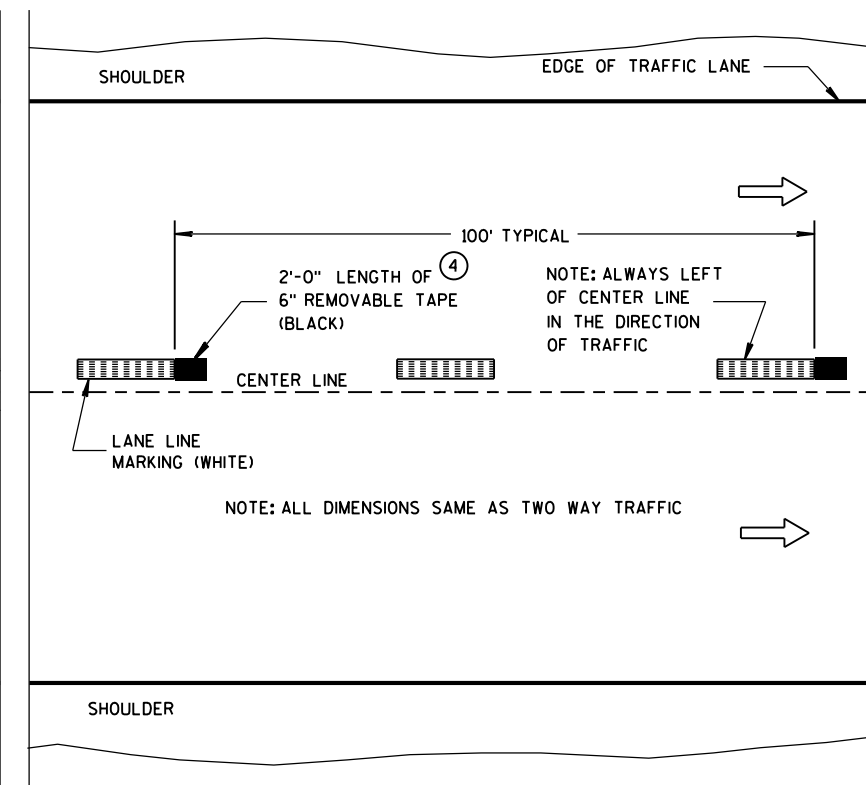


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

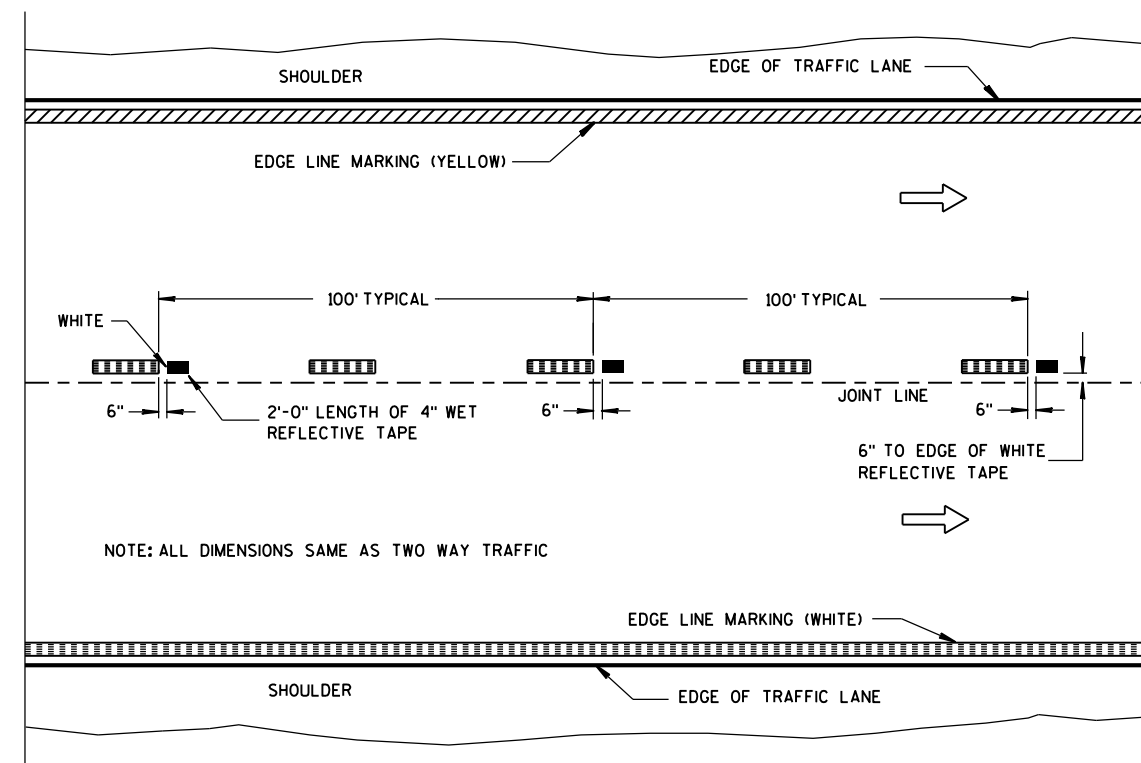
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE

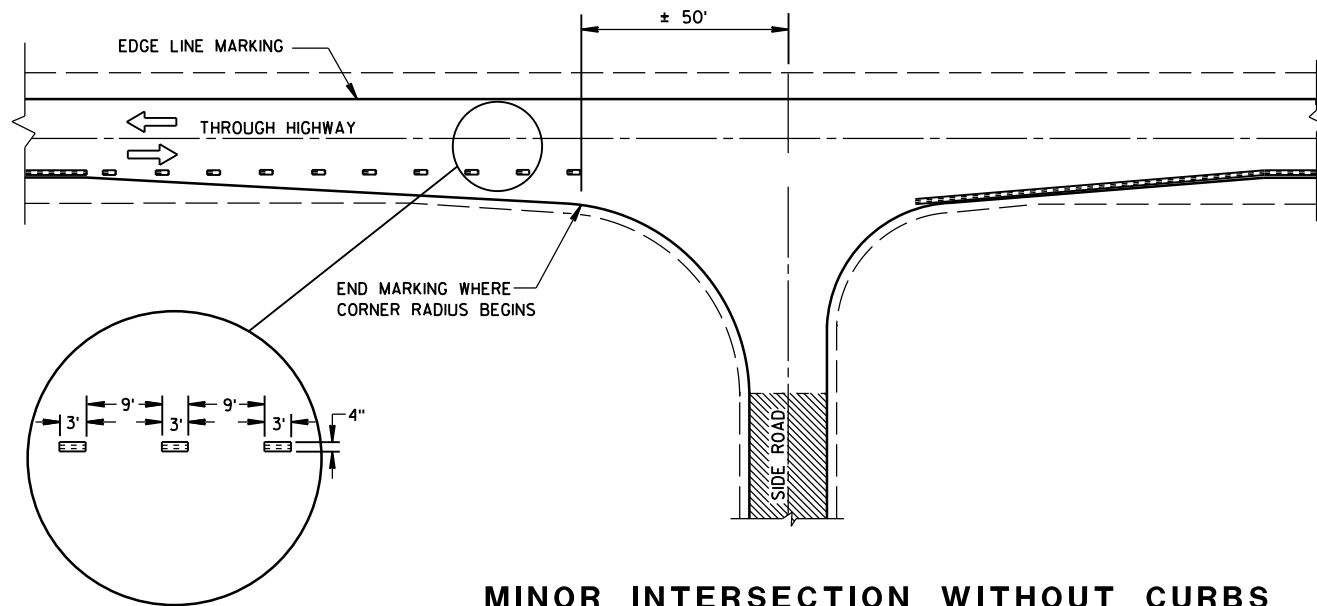
LEGEND

- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

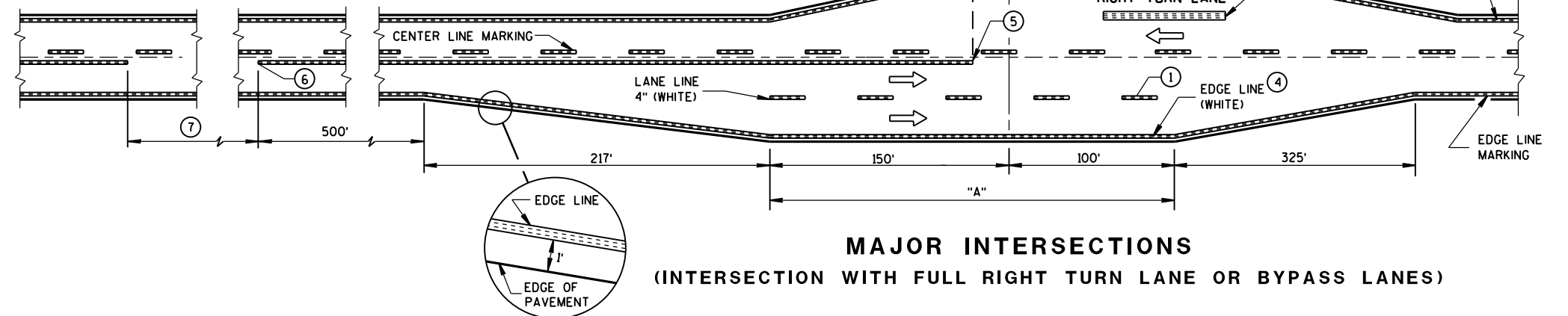
APPROVED
10-1-2012 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



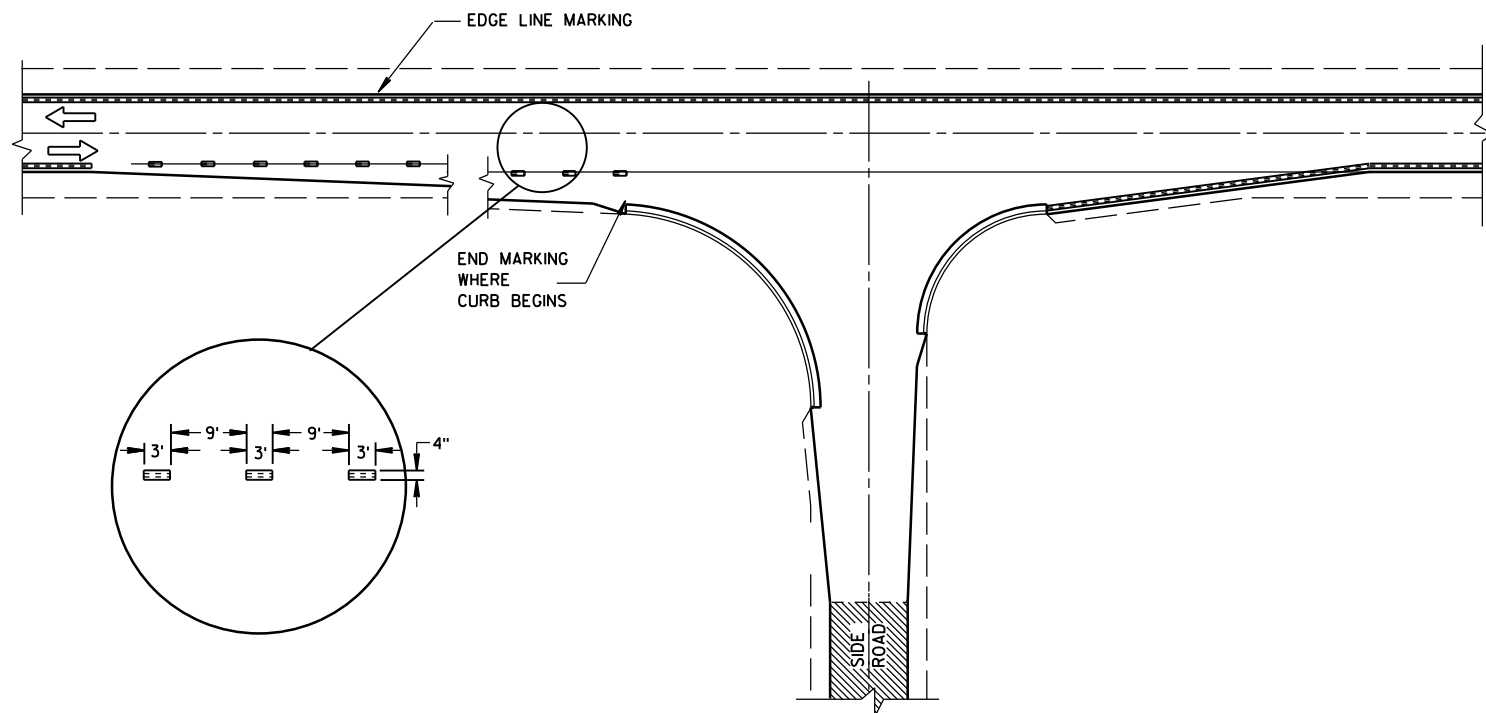
MINOR INTERSECTION WITHOUT CURBS

⑦

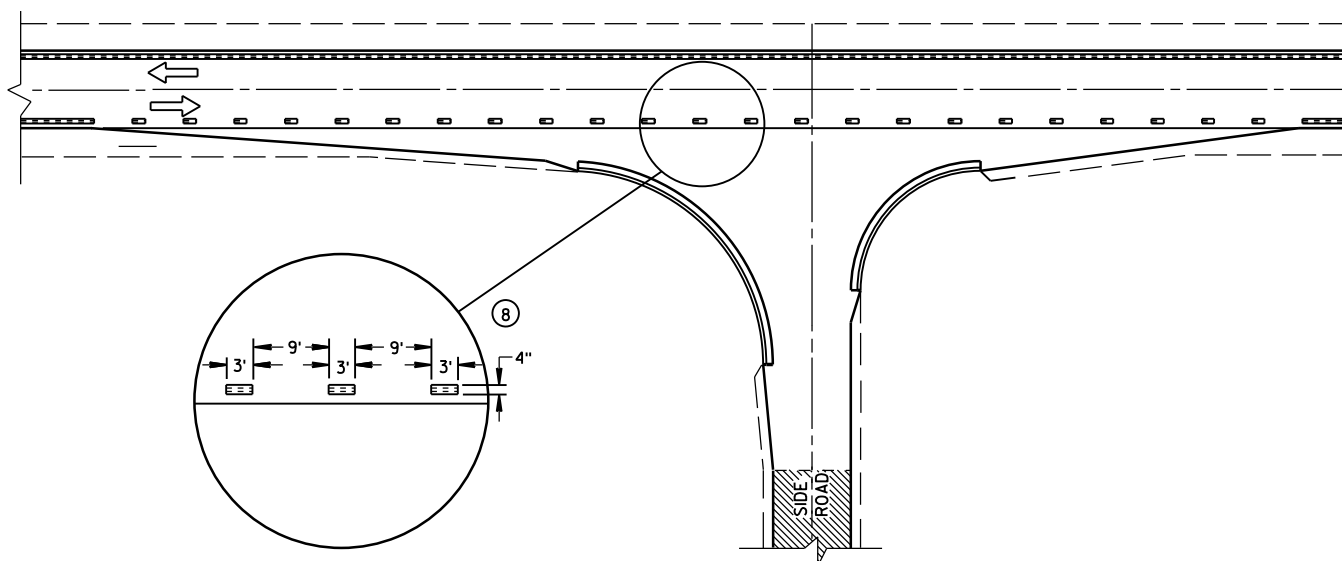
POSTED SPEED (MPH)	MINIMUM DISTANCE BETWEEN ZONES (FEET)
25 - 30	528
35 - 40	528
45 - 50	686
55	792



MAJOR INTERSECTIONS
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANES)



MINOR INTERSECTION WITH CURBS
(TYPICAL MARKING)



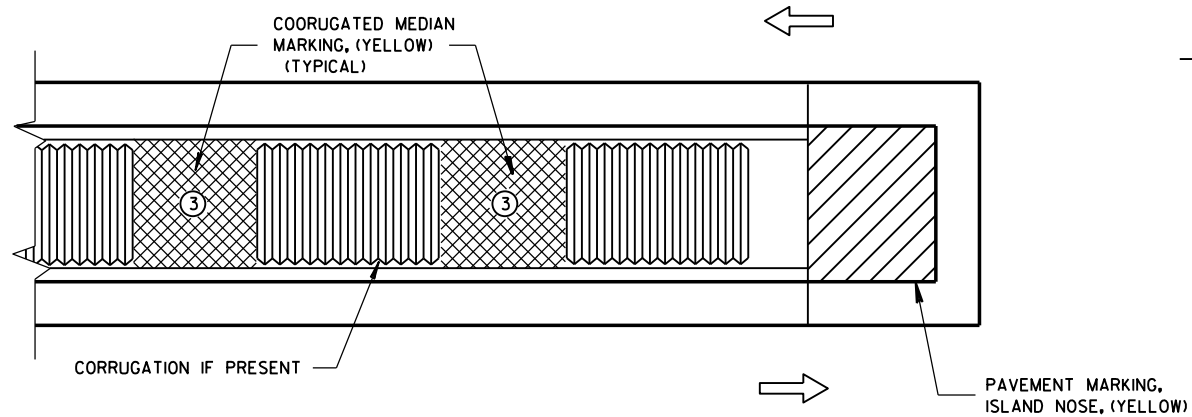
MINOR INTERSECTION WITH CURBS
③ (FOR SPECIAL CONDITIONS AS SPECIFIED)

GENERAL NOTES

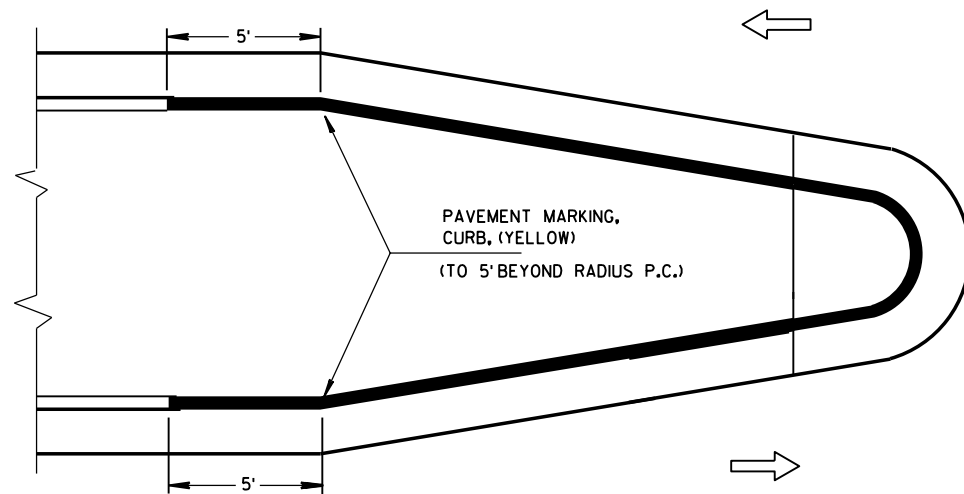
- EDGE LINES SHALL BE OMITTED THROUGH INTERSECTIONS. EDGE LINES SHALL BE CONTINUED THROUGH DRIVEWAYS.
- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
 - ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
 - ③ ALTERNATIVE MARKING SHALL BE PROVIDED WHEN SPECIFIED IN THE CONTRACT. TYPICAL SITUATIONS WHERE THIS MARKING MAY BE REQUIRED ARE WHERE THE INTERSECTION IS ON A SHARP HORIZONTAL CURVE OR CREST VERTICAL CURVE IN AN UNLIGHTED AREA SUCH THAT THE EDGE LINE MAY BE MISLEADING TO THE MOTORIST OR DISAPPEAR FROM SIGHT.
 - ④ THE EDGE LINE IN THE TAPER AREAS OF THE BYPASS LANE AND THE BYPASS LANE SHALL BE LOCATED 1-FOOT FROM EDGE OF PAVEMENT TO THE OUTSIDE EDGE OF EDGE LINE.
 - ⑤ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT/SURFACE EDGE EXTENSION.
 - ⑥ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
 - ⑦ IF THE DISTANCE BETWEEN 2 SUCCESSIVE NO-PASSING ZONES IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES, CONNECT THE 2 ZONES.
 - ⑧ 3' LINE 9' GAP, EXCEPT RETRACE THE EXISTING LINE - GAP PATTERN WHERE EXISTING MARKINGS ARE IN PLACE.
- ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

PAVEMENT MARKING
(INTERSECTIONS)

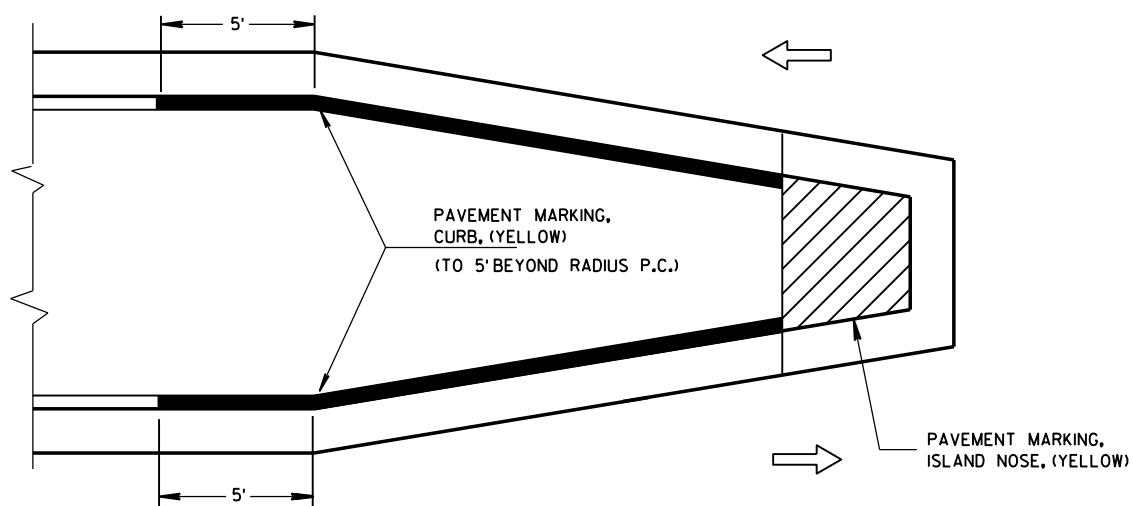
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



MEDIAN ISLAND WITH SQUARE BLUNT NOSE

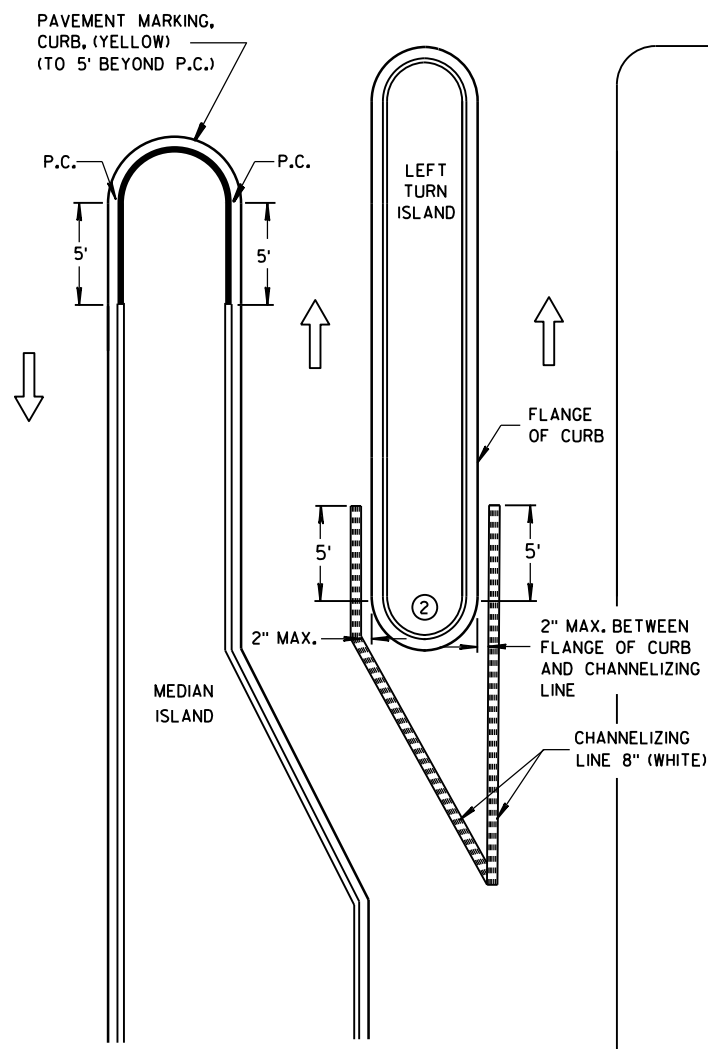


MEDIAN ISLAND WITH ROUND BLUNT NOSE



MEDIAN ISLAND WITH SLOPED NOSE

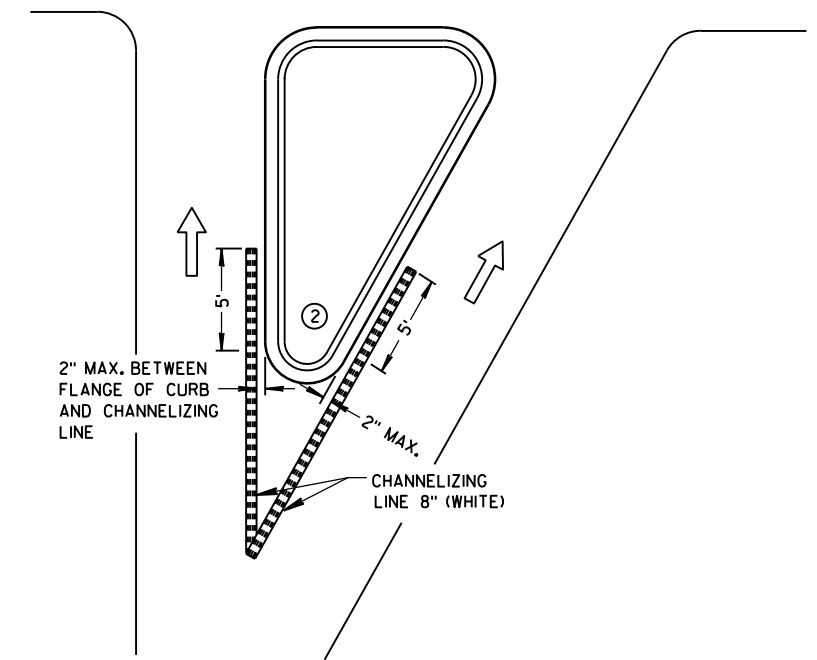
TYPICAL PLACEMENT OF PAVEMENT MARKING ON MEDIAN ISLANDS



LEFT TURN & MEDIAN ISLAND

GENERAL NOTES

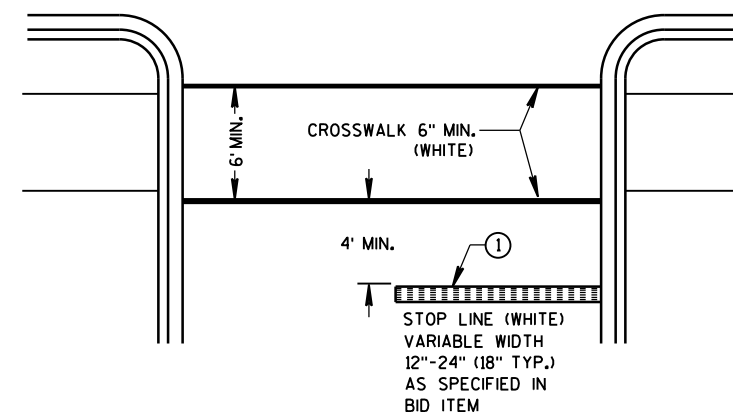
- ① STOP LINE IS REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.
- ② DO NOT MARK CURB NOSES THAT SEPARATE LANES OF TRAFFIC TRAVELING IN THE SAME DIRECTION.
- ③ WHEN CONCRETE CORRUGATED MEDIAN IS CONSTRUCTED TO SEPARATE TRAFFIC OPERATING IN THE OPPOSING DIRECTION YELLOW PAVEMENT MARKING SHALL BE APPLIED TO THE FLAT PORTION OF THE CONCRETE CORRUGATED MEDIAN. THE ITEM OF PAVEMENT MARKING, CONCRETE CORRUGATED MEDIAN, WILL BE MEASURED IN PLACE AND ACCEPTED IN ACCORDANCE WITH THE CONTRACT AND PAID FOR AT THE CONTRACT UNIT PRICE PER SQUARE FOOT.



RIGHT TURN ISLAND

LEGEND

- ISLAND NOSE MARKING
- CURB MARKING
- CORRUGATED MEDIAN MARKING
- DIRECTION OF TRAVEL




STOP LINE AND CROSSWALK

PAVEMENT MARKING (ISLANDS, STOP LINE & CROSS WALK)


STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

TWO-LANE ROADWAY


SYMBOLS



WORK AREA



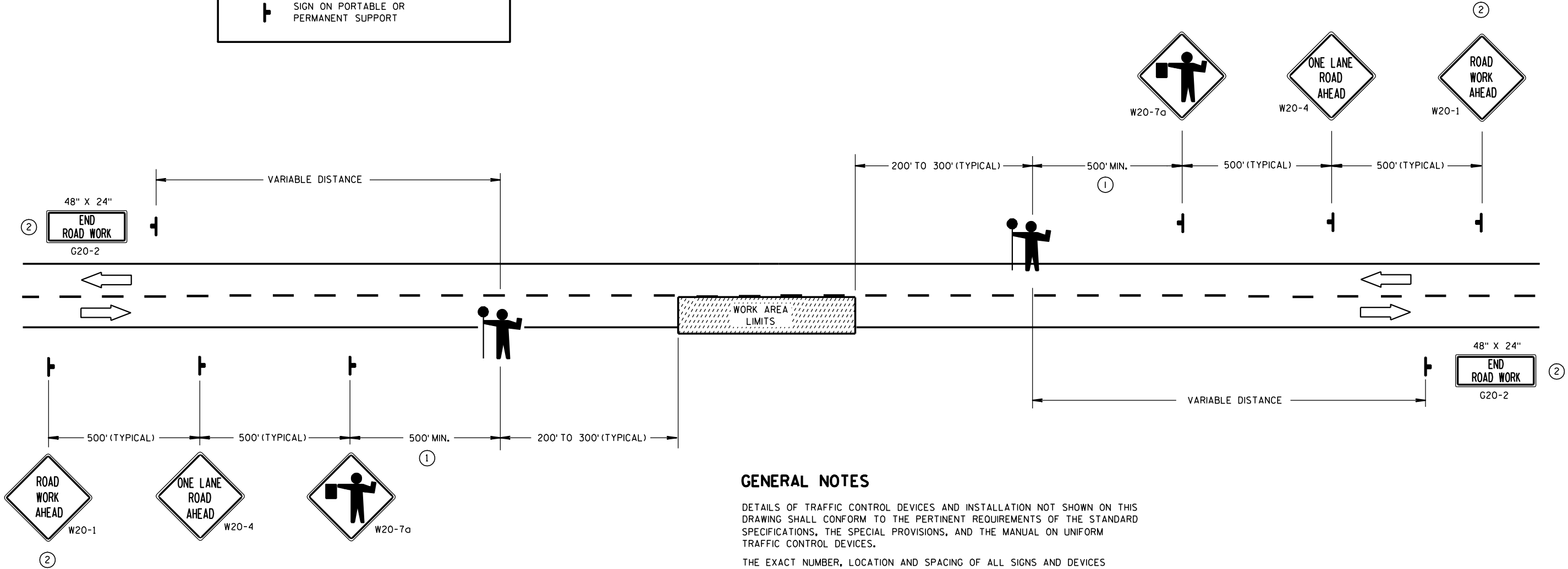
FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF



SIGN ON PORTABLE OR PERMANENT SUPPORT



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, THE "FLAGGER AHEAD", THE "ROAD WORK AHEAD" AND THE ONE LANE ROAD AHEAD" SIGNS SHALL BE COVERED OR REMOVED AND THE HIGHWAY RESTORED TO NORMAL OPERATION.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

- ① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

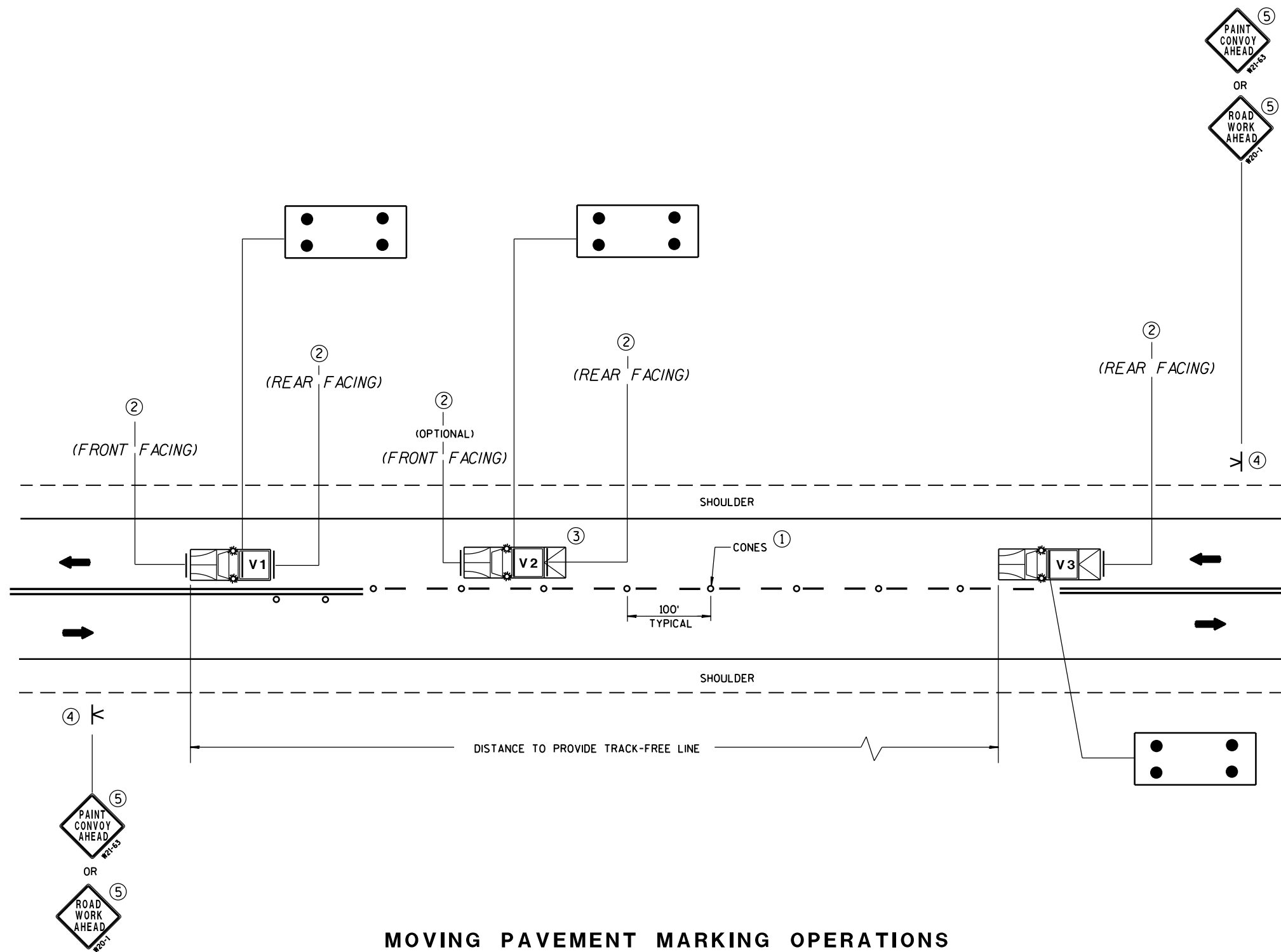
TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
9/5/06
DATE

/S/ Thomas N. Notbohm
STATE TRAFFIC ENGINEER OF DESIGN

FHWA



MOVING PAVEMENT MARKING OPERATIONS TWO-LANE TWO-WAY ROADWAY

GENERAL NOTES

ALL VEHICLES SHALL BE EQUIPPED WITH TWO 360 DEGREE HIGH INTENSITY YELLOW FLASHING LIGHTS OR STROBE LIGHTS AND OPERATED WITH HEADLIGHTS TURNED ON.

VEHICLES SHALL BE EQUIPPED WITH REAR FACING TYPE B OR C FLASHING ARROW PANEL OPERATING IN CAUTION MODE. SIGNS PLACED ON VEHICLES MUST NOT OBSCURE THE ARROW PANEL.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE SPECIFIED.

IF SPEED LIMIT IS 40 MPH OR LESS STATIONARY SIGNS MAY BE OMITTED IF CONES ARE USED.

ALTERNATE SIGN MESSAGES, SUCH AS "PAINT CREW AHEAD" OR "ROAD PAINTING AHEAD" MAY BE USED.

DISTANCE BETWEEN VEHICLES MAY VARY ACCORDING TO TERRAIN, SIGHT DISTANCE, PAINT DRYING TIME, AND OTHER FACTORS. WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, SHADOW VEHICLES SHOULD MAINTAIN THE MINIMUM DISTANCE FROM THE WORK VEHICLE AND PROCEED AT THE SAME SPEED AS THE WORK VEHICLE. SHADOW VEHICLES SHOULD SLOW DOWN IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.

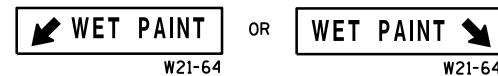
THE WORK AND SHADOW VEHICLES SHOULD PULL OVER PERIODICALLY TO ALLOW TRAFFIC TO PASS.

THIS DRAWING SHALL BE USED FOR CENTERLINE OR EDGELINE MARKING.

WHEN NO WORK ACTIVITY IS TAKING PLACE, REMOVE OR TURN THE STATIONARY WARNING SIGNS AWAY FROM TRAFFIC.

① CONES MAY BE OMITTED ON PAINTED LINE IF APPROVED BY THE ENGINEER. CONSIDER PAVEMENT MARKING DRY OR CURE TIMES AND TRAFFIC VOLUME.

② USE STANDARD SIGN W21-64 WITH APPROPRIATE ARROW.



③ OPTIONAL TRUCK-MOUNTED ATTENUATOR.

④ SIGNS SHALL BE REPEATED APPROXIMATELY EVERY THREE MILES.

⑤ IF CONSTRUCTION WORK ZONE SIGNS ARE IN PLACE, W20-1 OR W21-63 ARE NOT REQUIRED.

MOVING PAVEMENT MARKING OPERATION TWO-LANE TWO-WAY ROADWAY

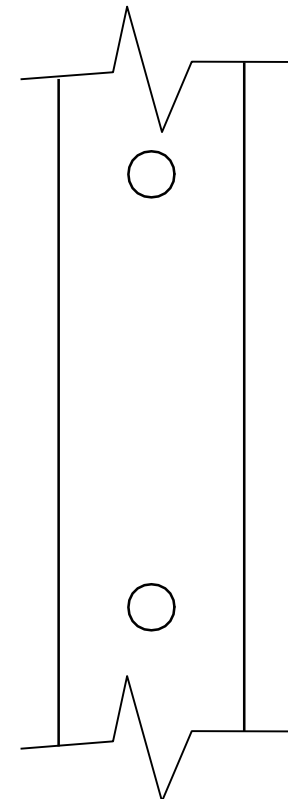
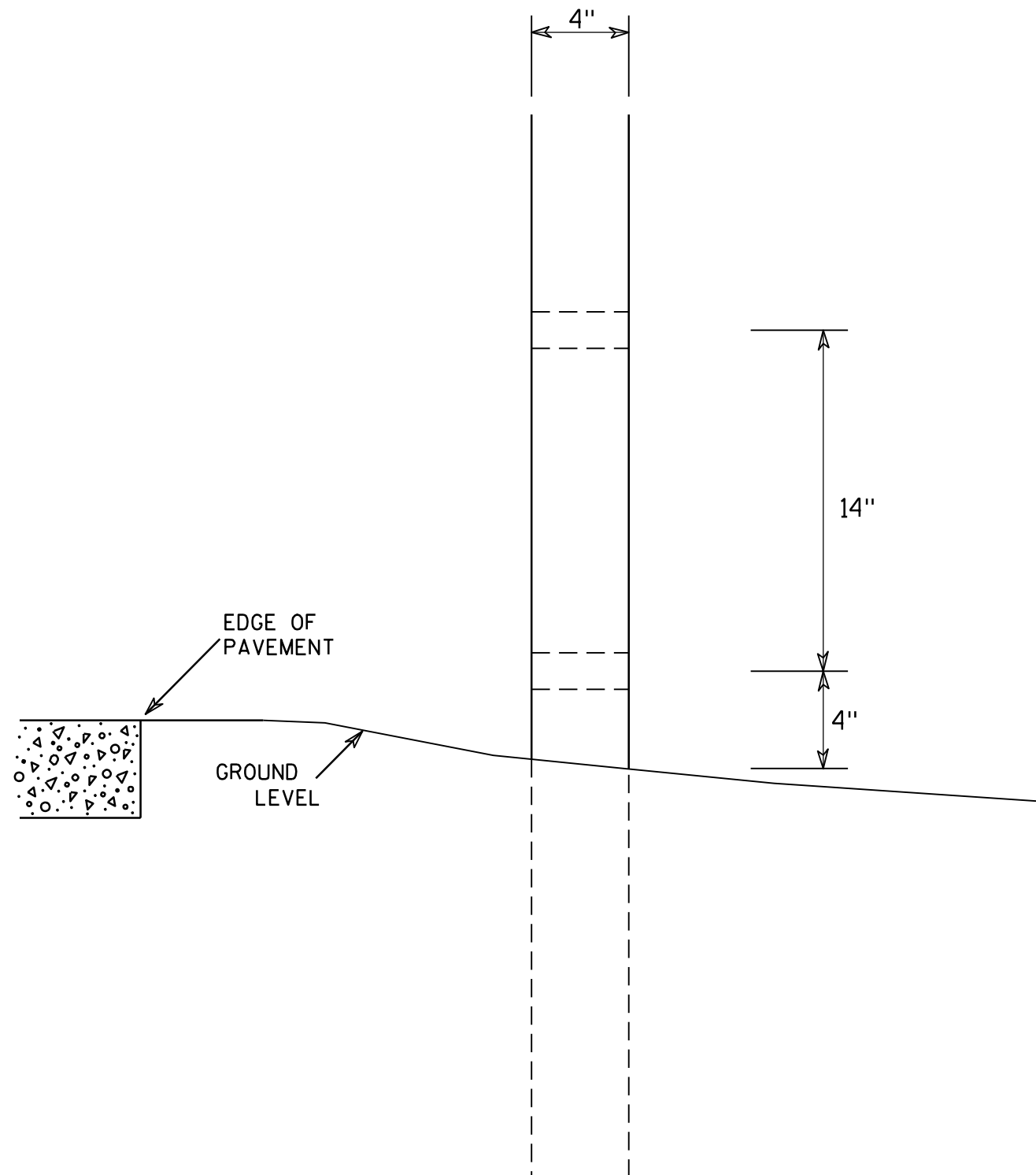
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

12/6/2011
DATE

FHWA

/S/ Thomas N. Notbohm
STATE TRAFFIC ENGINEER OF DESIGN



SIDE VIEW

GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

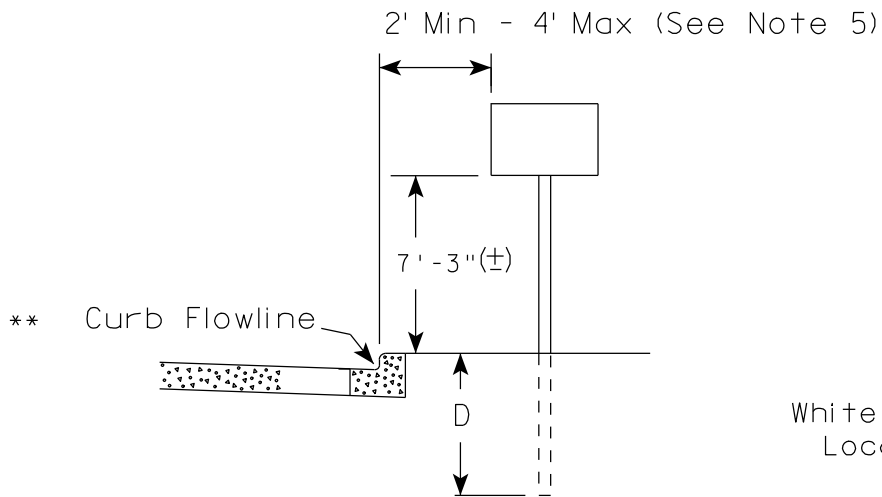
HWY:

COUNTY:

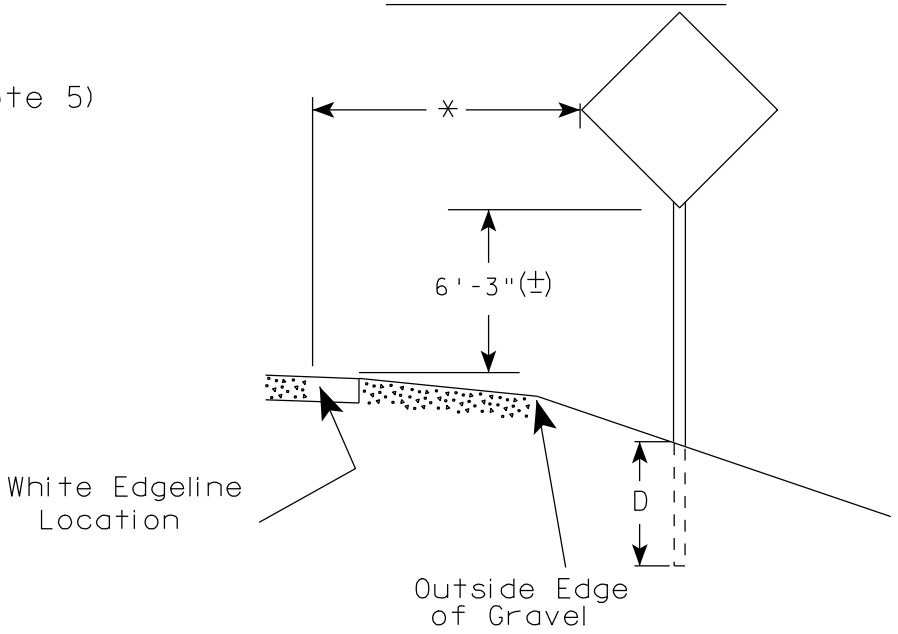
SHEET NO:

E

URBAN AREA



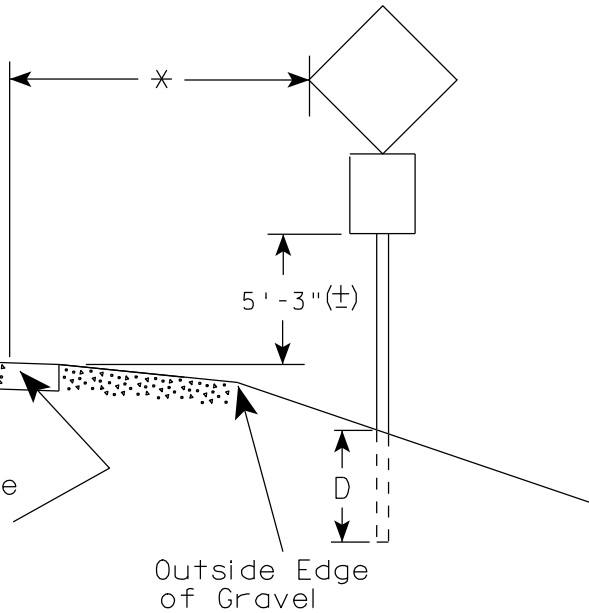
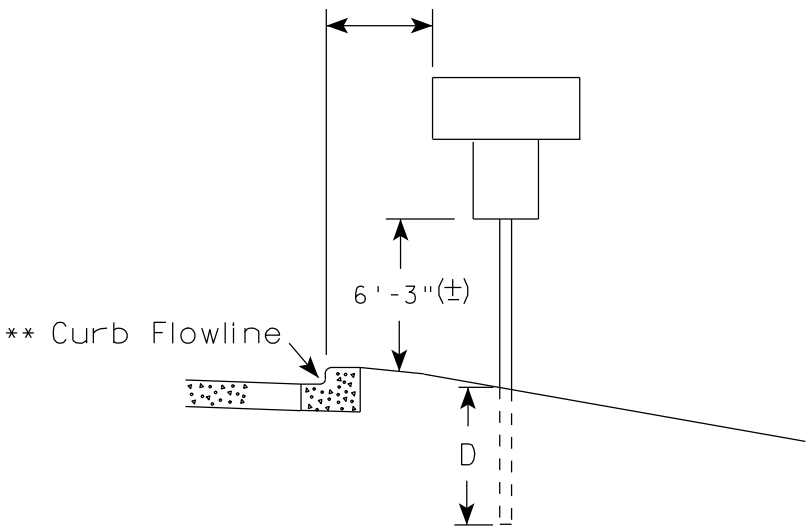
RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or larger than 20 sq. ft. shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (±).

2' Min - 4' Max (See Note 5)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 9/21/2011 PLATE NO. A4-3.16

GENERAL NOTES

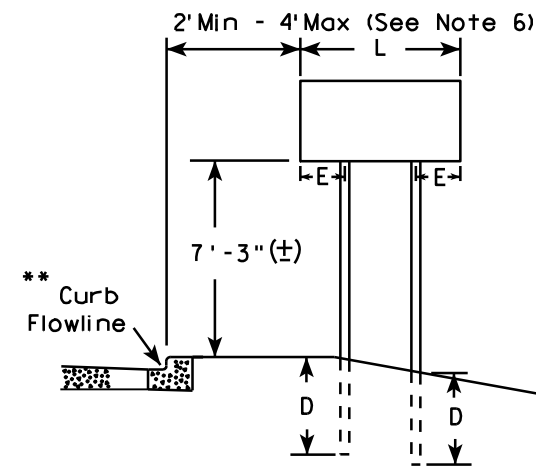
- For multiple post installations, individual post spacing shall be greater than 3'-6".
- See tables below for required number of posts.
- For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
- The (±) tolerance for mounting height is 3 inches.
- Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
- The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4"-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

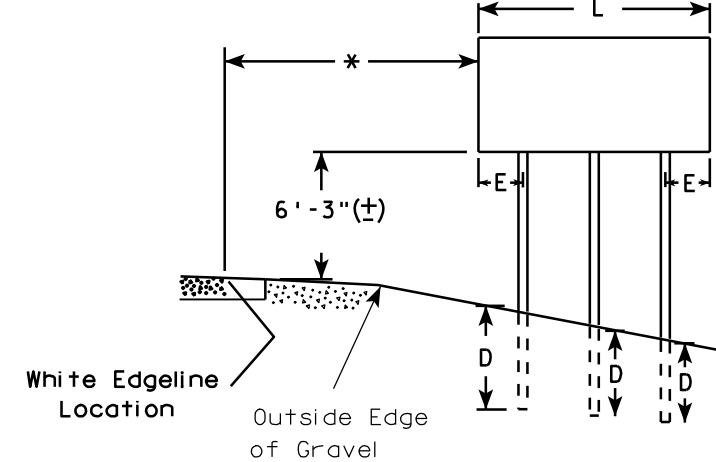
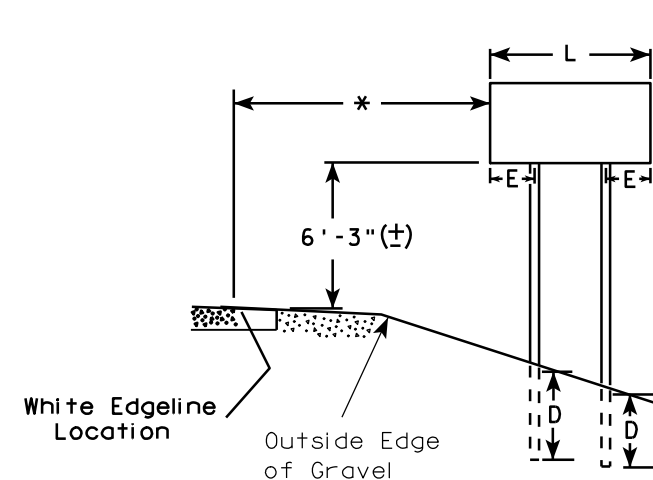
** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width or 20 S.F. or less in area.

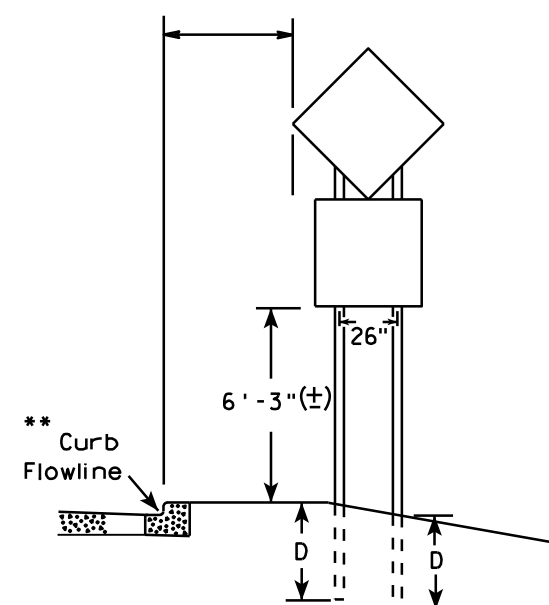
URBAN AREA



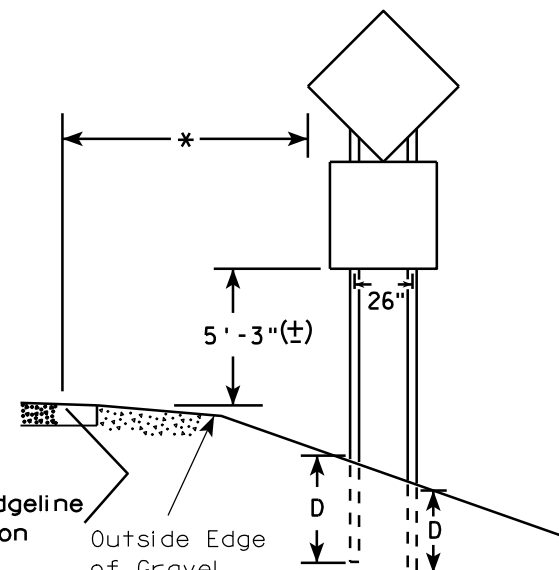
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)	
L	E
Greater than 48" Less than 60"	12"
60" to 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)	
L	E
Greater than 120" less than 168"	12"

SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)	
L	E
168" and greater	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION
OF TYPE II SIGNS
ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 9/21/2011 PLATE NO. A4-4.11

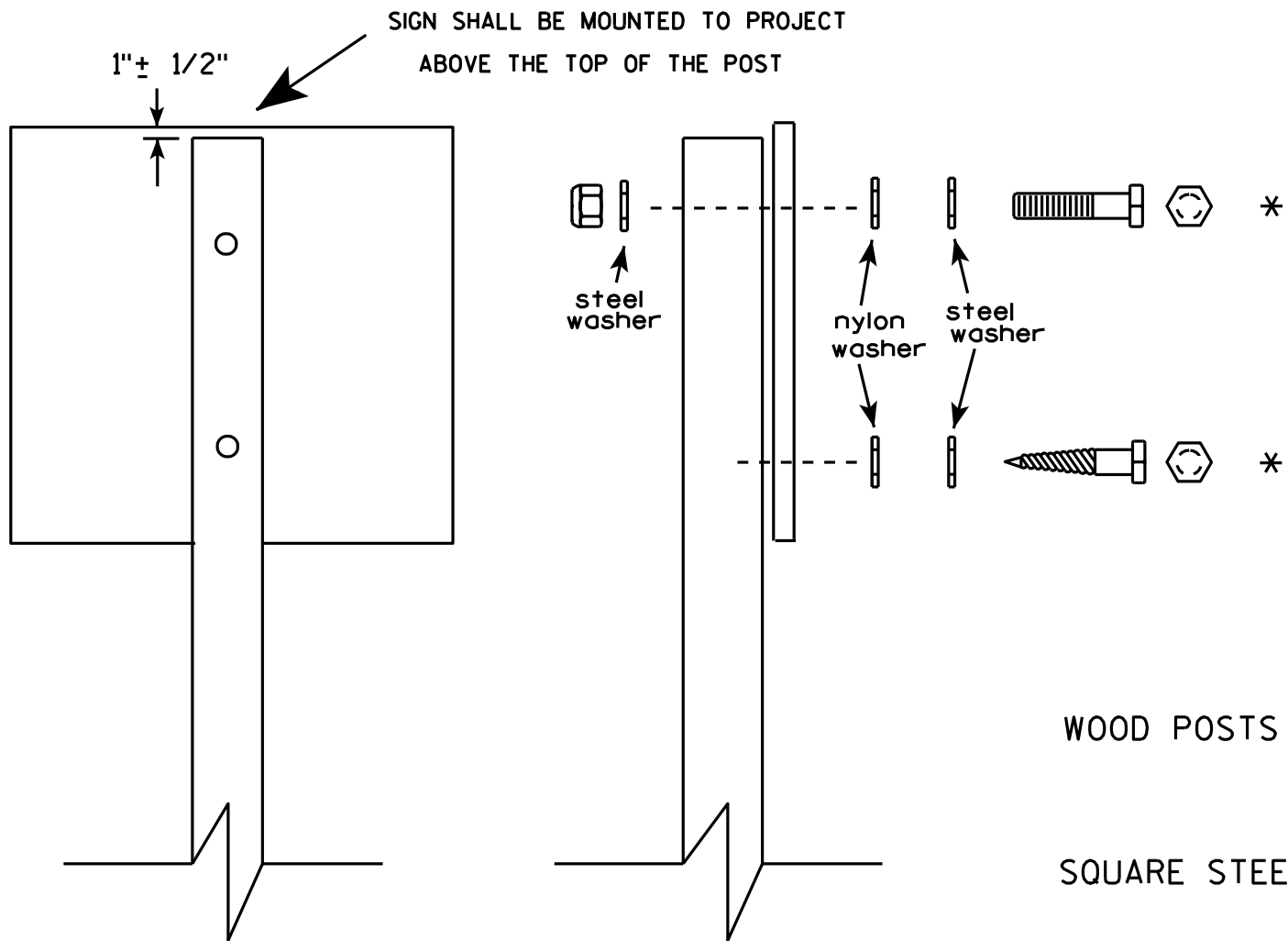
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

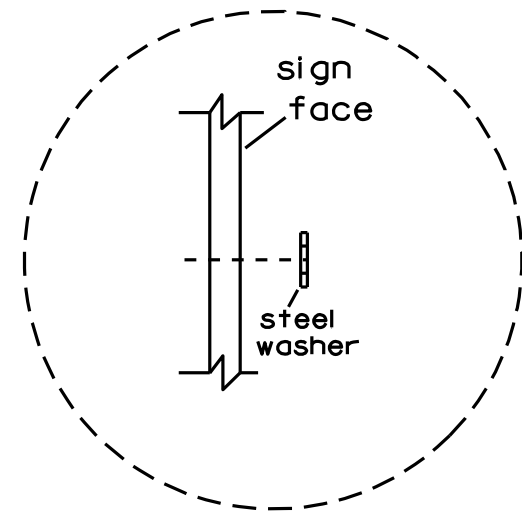


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- WOOD POSTS (4" x 4" or 4" x 6")
LAG SCREWS - 3/8" X 3"
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.

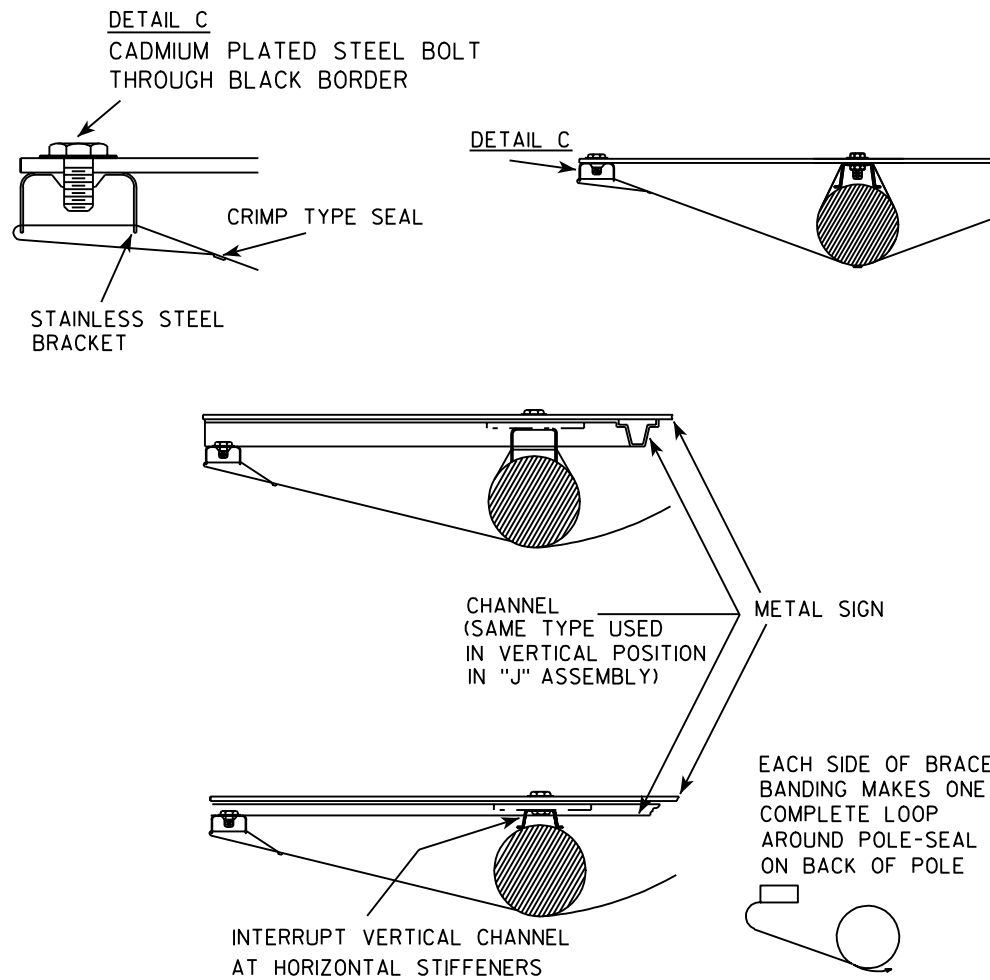


Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7

BRACE BANDING

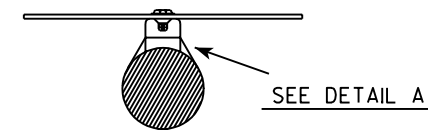
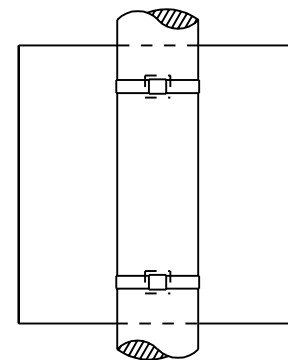


BRACE BANDING

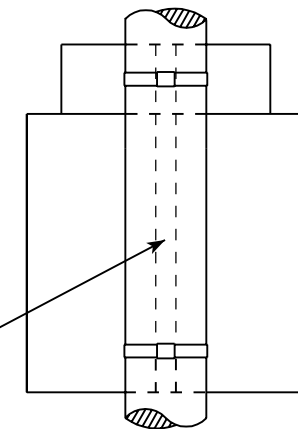
BRACE BANDING SHALL BE TIGHTENED FIRMLY
BUT NOT SO TIGHT AS TO APPRECIABLY
CURVE FACE OF SIGN.

BRACKET BANDING

SINGLE SIGN

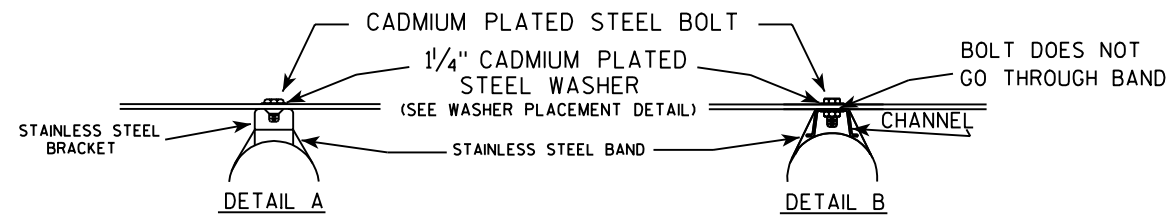


"J" ASSEMBLY

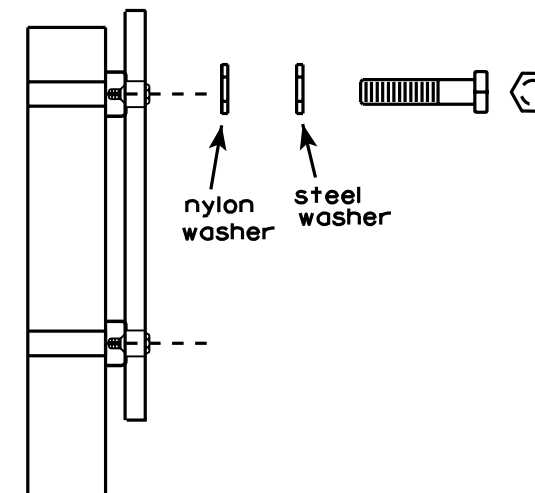


CHANNEL
SEE TYPICAL PANEL
INSTALLATION SHEET

SEE DETAIL B



WASHER PLACEMENT



WASHERS (ALL POSTS) -

1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

GENERAL NOTES

1. Signs 4' or greater in width shall have one brace band installed at the center of the sign.
2. Signs 3' or greater in height shall have three bracket bands installed. Signs less than 3' in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.

STANDARD SIGN SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 11/08/05 PLATE NO. A5-9.2

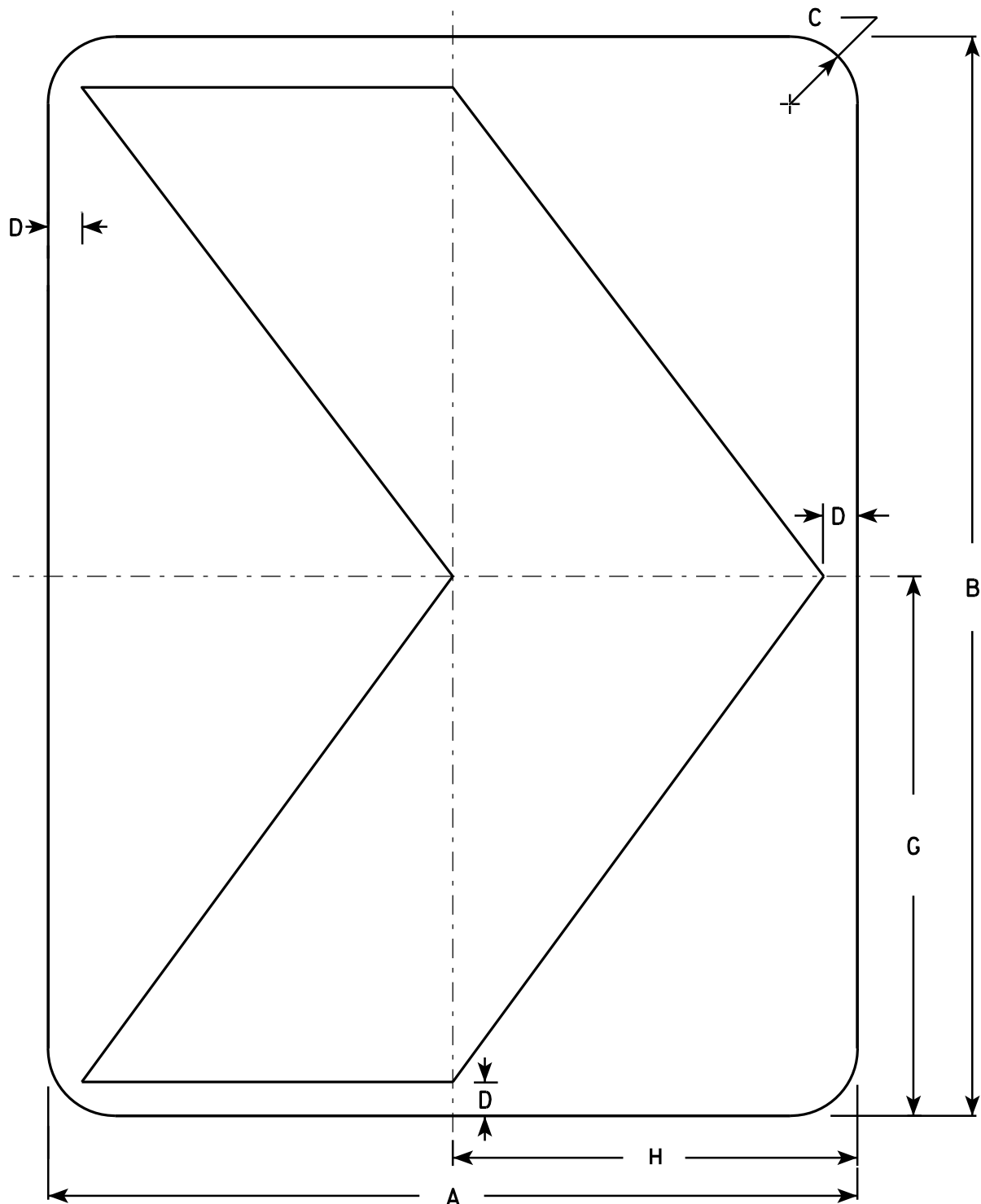
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



NOTES

1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

W1-8

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	12	18	1 1/2	1/2			9	6																			1.5
2S	18	24	1 1/2	3/4			12	9																			3.0
2M	18	24	1 1/2	3/4			12	9																			3.0
3	24	30	1 1/2	1			15	12																			5.0
4	30	36	1 7/8	1 1/4			18	15																			7.5
5	36	48	2 1/4	1 1/2			24	18																			12.0

STANDARD SIGN

W1-8

WISCONSIN DEPT OF TRANSPORTATION

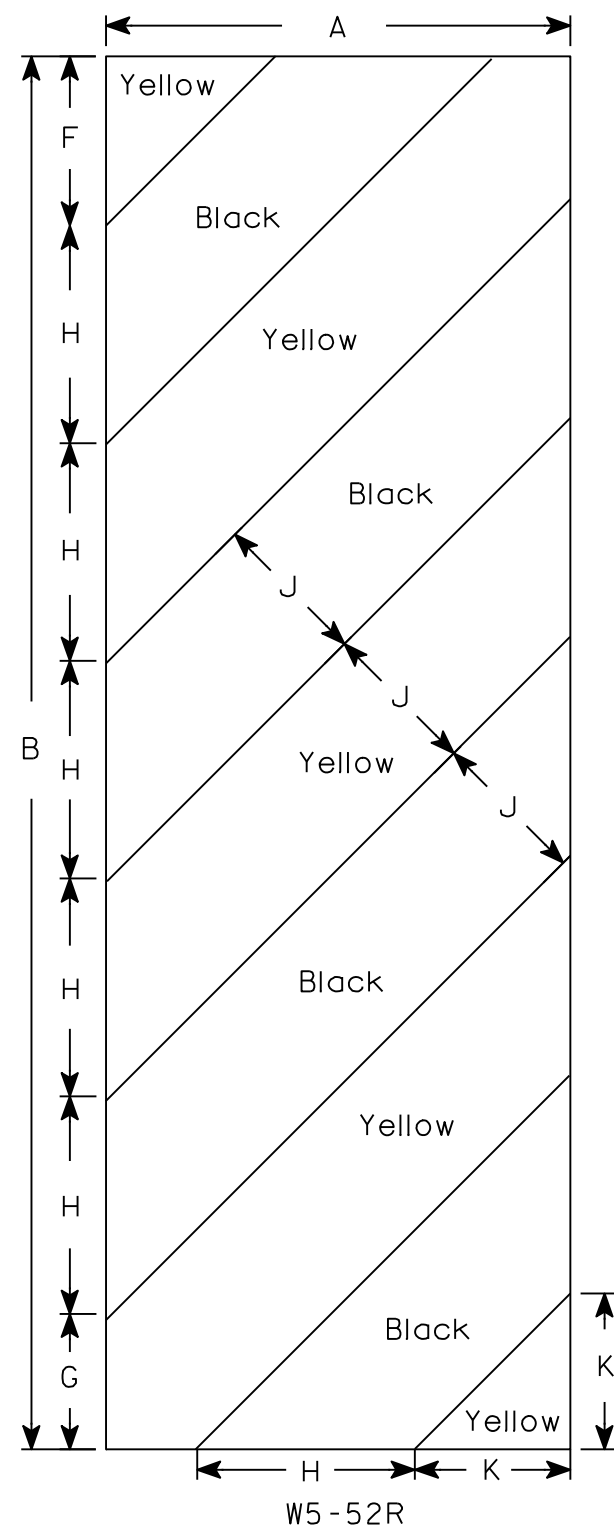
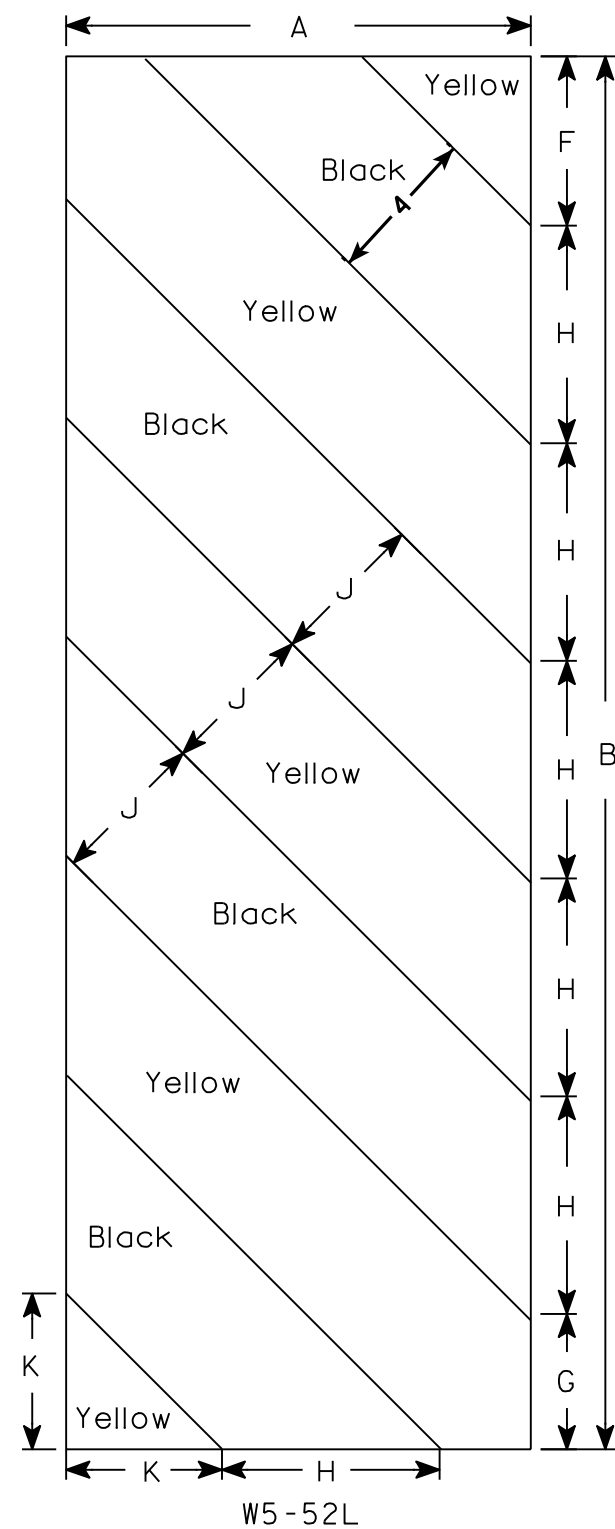
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 6/7/10 PLATE NO. W1-8.6

PROJECT NO:

SHEET NO:

E



NOTES

- 1. Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Yellow
Message - Black
- 3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- 4. Alternate colors of stripes as shown.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
2M	12	36				4 3⁄8	3 1⁄2	5 5⁄8	45°	4	4																3.0
3	18	54				6	5 1⁄2	8 1⁄2	45°	6	6 9⁄16																6.75
4																											
5																											

STANDARD SIGN
W5-52L & W5-52R

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 5/29/12 PLATE NO. W5-52.9



Wisconsin Department of Transportation

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