

PROJECT ID: 1133-03-88

COUNTY: BROWN

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 136



DESIGN DESIGNATION

LOMBARDI/CTH VK	
A.A.D.T. (2012)	= 28,800
A.A.D.T. (2032)	= 39,900
D.H.V.	= 2,900
D.D.	= 59/41
T.	= 5.2%
DESIGN SPEED	= 40 MPH
ESALS	= 3,285,000

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PLAN OF PROPOSED IMPROVEMENT

DE PERE - SUAMICO

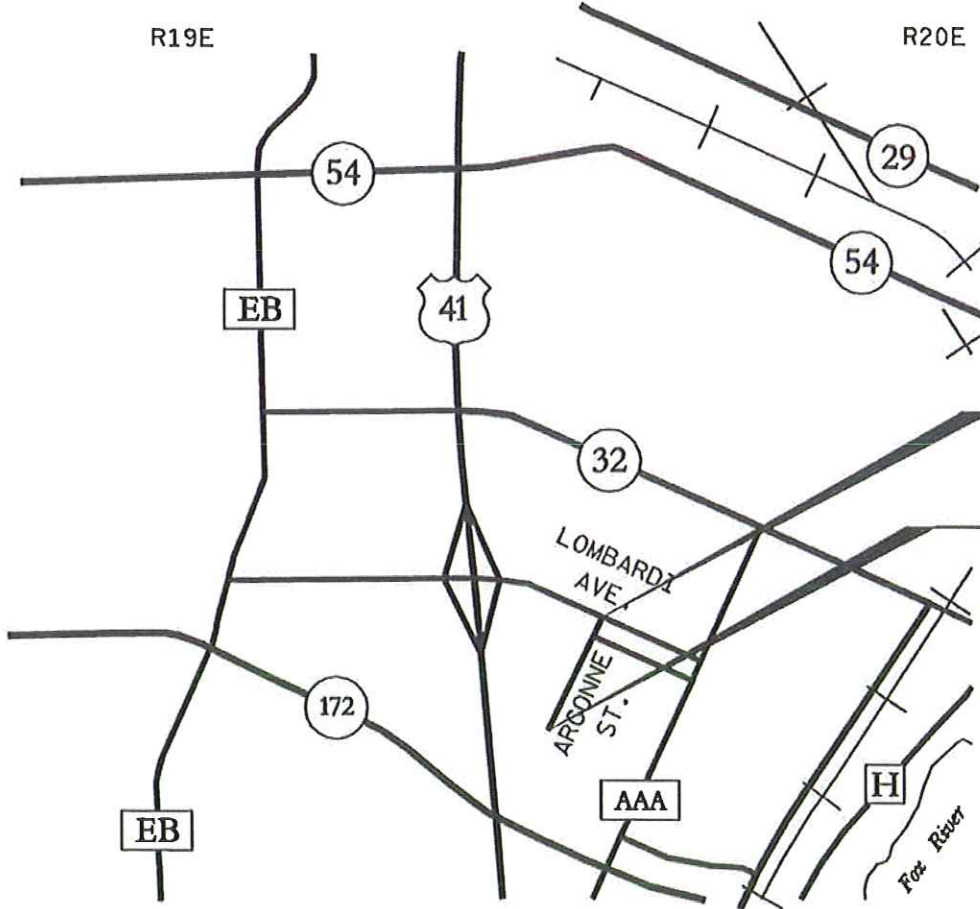
MORRIS AVENUE - MEMORIAL DRIVE

LOMBARDI AVE / ARGONNE ST INTERSECTION

LOCAL STREET

BROWN COUNTY

STATE PROJECT NUMBER
1133-03-88



LAYOUT
SCALE 0 0.5 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.110 MI.

ELEVATIONS ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN
VERTICAL DATUM OF 1988 NAVD 88 (1991).

"COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY
COORDINATE SYSTEM (WCCS), BROWN COUNTY NAD 83 (1991)."

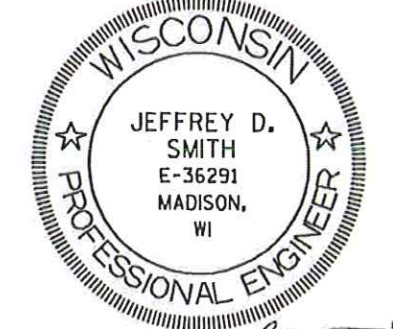
STATE PROJECT	FEDERAL PROJECT	
	PROJECT	CONTRACT
1133-03-88	WISC 2013080	1



CONNECTING
WISCONSIN

ORIGINAL PLANS PREPARED BY

KL Engineering
Transportation • Municipal • Environmental • Survey/GIS



11/12/2012
(Date) (Signature)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

PREPARED BY	
Surveyor	NE REGION
Designer	KL ENGINEERING
Project Manager	KURT PETERS
Regional Examiner	
Regional Supervisor	CHAD DEGRAVE
C.O. Examiner	WISDOT PROJECT SERVICES

APPROVED FOR THE DEPARTMENT
DATE: 11/1/2012 Kurt T. Peters
(Signature)

E

ABBREVIATIONS

ASPH	ASPHALT PAVEMENT
BAD	BASE AGGREGATE DENSE
CONC	CONCRETE
CP	CULVERT PIPE
CSW	CONCRETE SIDEWALK
EB	EASTBOUND
ECIP	EROSION CONTROL IMPLEMENTATION PLAN
HMA	HOT MIX ASPHALT
NB	NORTHBOUND
NOR	NORMAL
PC	POINT OF CURVE
PCC	POINT OF COMPOUND CURVE
REQ'D	REQUIRED
RL	REFERENCE LINE
R/W	RIGHT-OF-WAY
SB	SOUTHBOUND
SHLD	SHOULDER
T.L.E.	TEMPORARY LIMITED EASEMENT
TYP	TYPICAL
WB	WESTBOUND

DESIGN CONTACTS

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ANDY BLOCK - TRAFFIC CONTROL
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TIME WARNER CABLE

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BROWN COUNTY HIGHWAY DEPARTMENT

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GENERAL NOTES

NO TREES OR SHRUBS ARE TO BE REMOVED WITHOUT THE APPROVAL OF THE ENGINEER.

THE LOCATION OF EXISTING OR PROPOSED UTILITIES AS NOTED ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. UTILITY SERVICES ARE NOT SHOWN.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY LOCAL MUNICIPAL UTILITY WHICH IS NOT A MEMBER OF DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

ALL HOLES OR OPENING BELOW SUBGRADE RESULTING FROM ABANDONMENT OR REMOVAL OF EXISTING STRUCTURES SHALL BE FILLED WITH BACKFILL GRANULAR. BACKFILL GRANULAR MATERIAL IS INCIDENTAL TO THE REMOVAL ITEM.

A HISTORICALLY HIGH WATER TABLE IS LIKELY PRESENT IN THE AREA. THE CONTRACTOR CAN OBTAIN SOIL BORING INFORMATION FROM WISDOT NE REGION.

TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

EROSION CONTROL FEATURES AS SHOWN IN THE PLANS ARE AT SUGGESTED LOCATIONS. THE ENGINEER MAY MODIFY LOCATIONS AS NEEDED. ALL EROSION CONTROL MEASURES SHALL BE MAINTAINED UNTIL SUCH TIME AS THE ENGINEER DETERMINES THE MEASURE IS NO LONGER NECESSARY.

CONTRACTOR IS RESPONSIBLE FOR RESHAPING AND FINISHING ANY PREVIOUSLY GRASSED AREAS WHICH ARE DISTURBED BY THEIR OPERATION OUTSIDE THE NORMAL CONSTRUCTION LIMITS AT THE CONTRACTOR'S EXPENSE.

AS-BUILT PLANS INDICATE THAT THE EXISTING CONCRETE PAVEMENT CONTAINS NO MESH OR REINFORCEMENT, HOWEVER THE CONTRACTOR IS ADVISED THAT IT MAY EXIST, AND THE REMOVAL IS INCIDENTAL TO THE REMOVING PAVEMENT ITEM.

REMOVAL ITEMS REQUIRING RESTORATION OF CONCRETE OR ASPHALT SHALL BE REMOVED TO AN EXISTING JOINT OR SAWED AS DETERMINED BY THE ENGINEER.

PLACE TOPSOIL IN ALL GRADED AREAS AS DESIGNATED BY THE ENGINEER IMMEDIATELY AFTER GRADING HAS BEEN COMPLETED. SEED, MULCH AND FERTILIZE OR SOD AND FERTILIZE ALL AREAS WITHIN 5 CALENDAR DAYS AFTER PLACEMENT OF SALVAGED TOPSOIL.

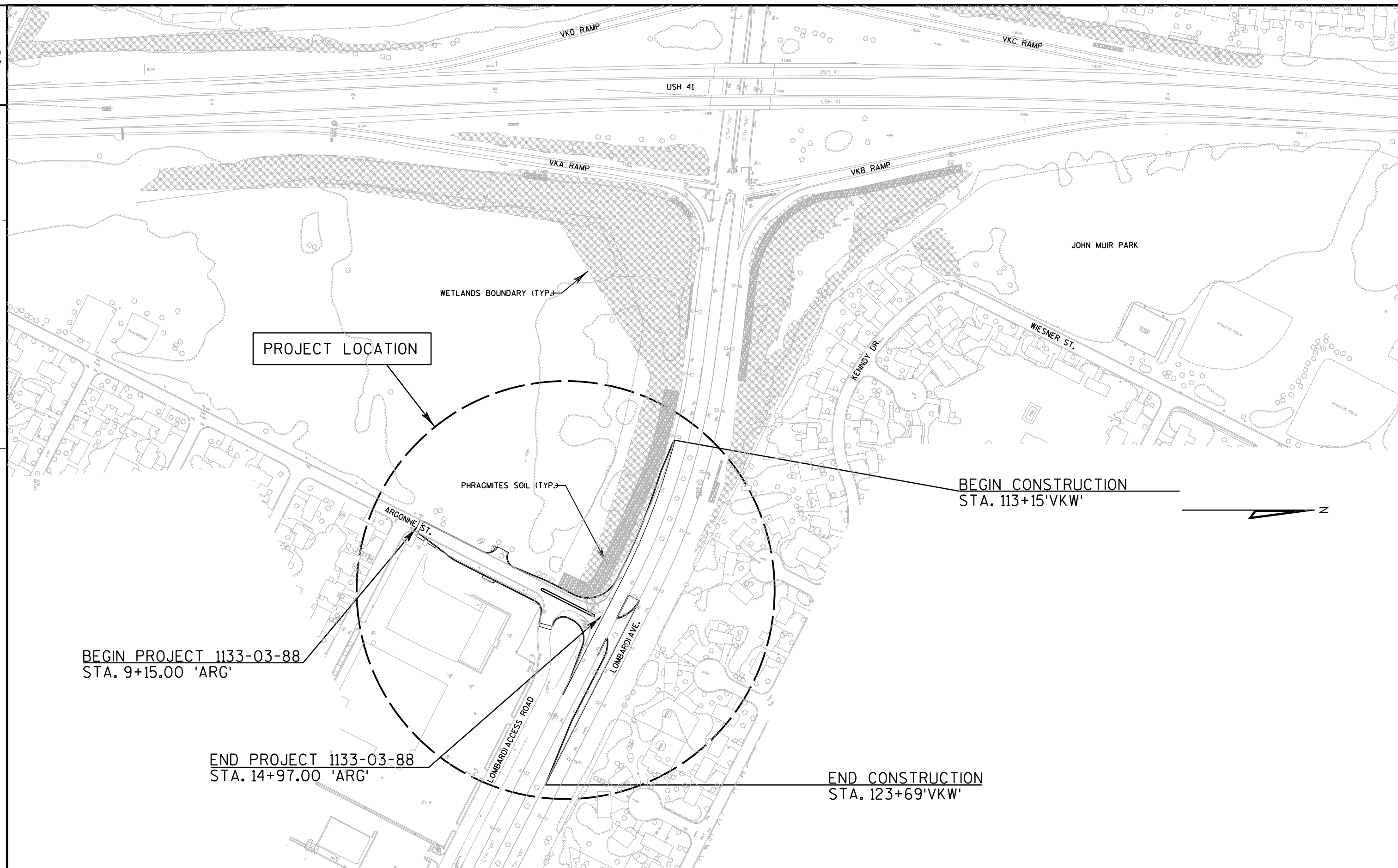
STORM SEWER PIPE ELEVATIONS, LENGTHS, AND LOCATIONS AS SHOWN ON THE PLANS MAY BE ADJUSTED TO FIT EXISTING FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

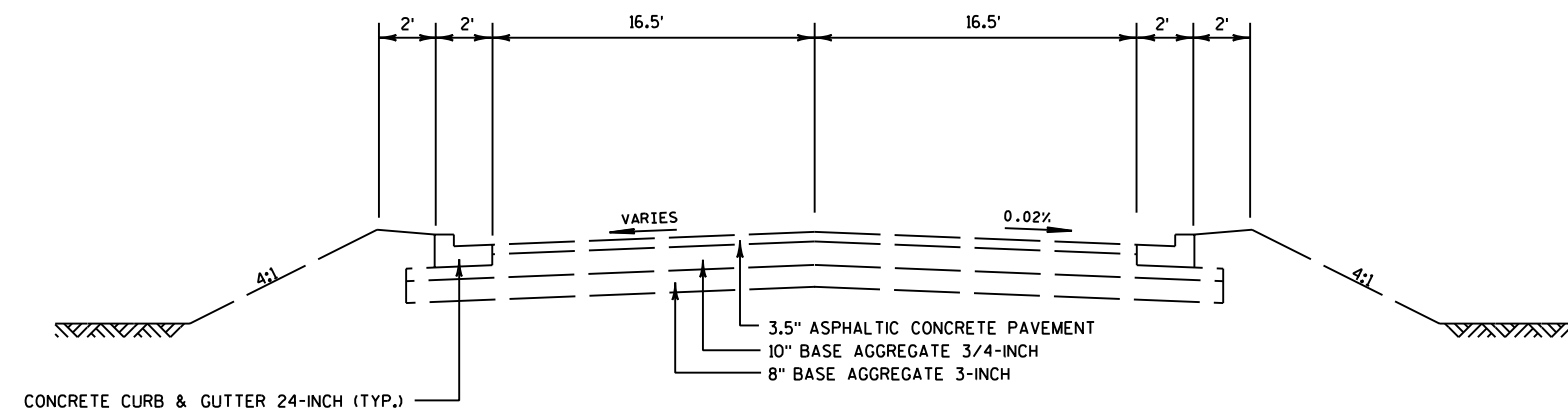
THE EXACT LOCATION AND WIDTH OF DRIVEWAYS SHALL BE CONFIRMED BY THE ENGINEER IN THE FIELD.

TEMPORARY STORAGE OF ANY EXCAVATED MATERIAL WILL NOT BE PERMITTED IN WETLANDS, FLOODWAY OR FLOODPLAIN OF ANY WATERWAY.

RIGHT-OF-WAY LINES SHOWN ON THE CROSS SECTIONS ARE APPROXIMATE.

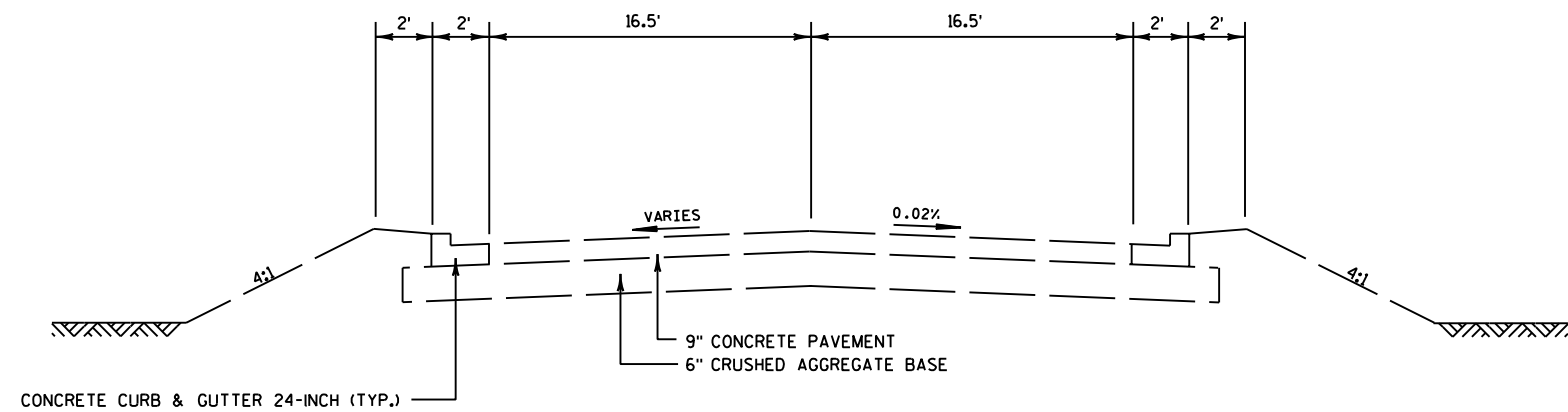
CONTRACTOR SHALL FIELD VERIFY UTILITY DEPTHS AT ALL PROPOSED CONNECTION POINTS TO THE EXISTING SYSTEM.





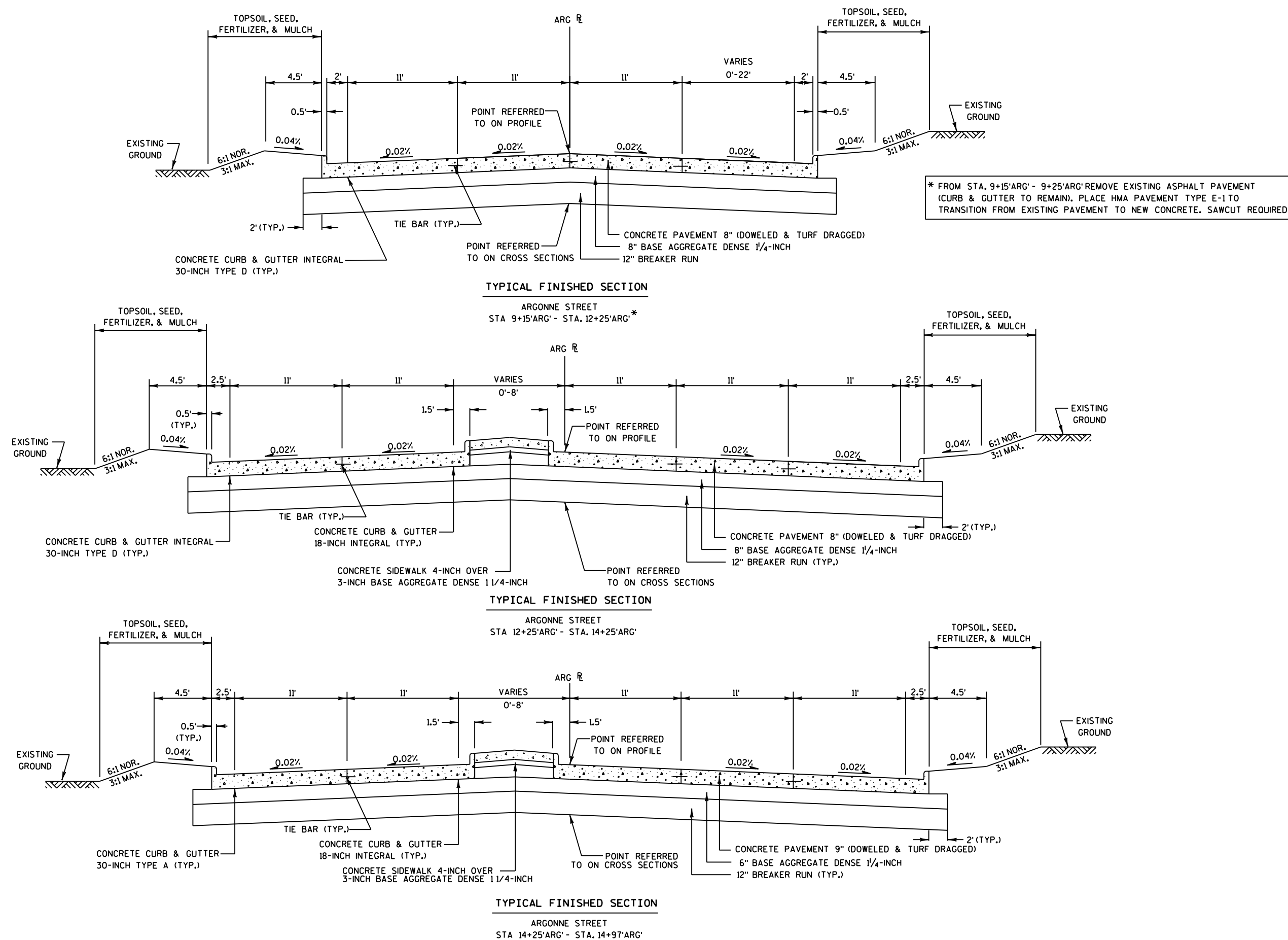
TYPICAL EXISTING SECTION FOR ARGONNE STREET

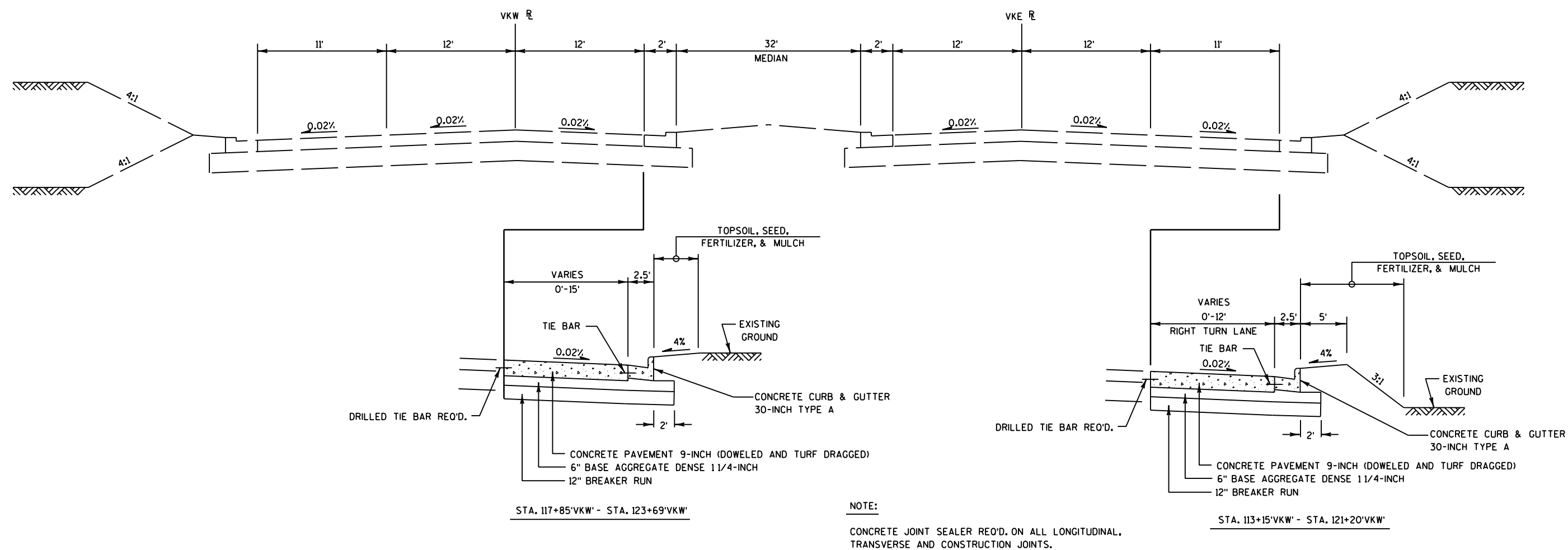
STA. 9+25'ARG' - STA. 14+35'ARG'



TYPICAL EXISTING SECTION FOR ARGONNE STREET

STA. 14+35'ARG' - STA. 14+97'ARG'





TYPICAL FINISHED SECTION

CTH VK (LOMBARDI AVENUE)
MEDIAN STA. 113+15'VKW' - STA. 123+69'VKW'

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08	.16	.22	.12	.20	.27	.15	.24	.33	.19	.28	.38
	.22	.30	.38	.26	.34	.44	.30	.37	.50	.34	.41	.56
MEDIAN STRIP-TURF	.19	.20	.24	.19	.22	.26	.20	.23	.30	.20	.25	.30
	.24	.26	.30	.25	.28	.33	.26	.30	.37	.27	.32	.40
SIDE SLOPE-TURF			.25			.27			.28			.30
			.32			.34			.36			.38
PAVEMENT:												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

TOTAL PROJECT AREA = 3.5 ACRES
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 2.0 ACRES

2

LEGEND



REMOVING PAVEMENT



REMOVING ASPHALT PAVEMENT



REMOVING TREE (CLEARING AND GRUBBING)



SLOPE INTERCEPTS



SAWCUT

2

9+00'ARG'

10+00'ARG'

11+00'ARG'

12+00'ARG'

13+00'ARG'

14+00'ARG'

15+00'ARG'

ARGONNE STREET

R/W (DEDICATED)

UTILITY EASEMENT

REMOVE EXISTING DRIVEWAY

REMOVING INLET

REMOVING INLET

REMOVING STORM SEWER
(12-INCH)

REMOVING INLET

LOMBARDI ACCESS ROAD

PHRAGMITES SOIL

ASPH.

CONC.

REMOVE SURFACE DRAIN

REMOVE CURB & GUTTER

R/W

R/W

PROJECT NO:1133-03-88

HWY: ARGONNE STREET

COUNTY: BROWN

REMOVAL PLAN - ARGONNE STREET

SHEET

E

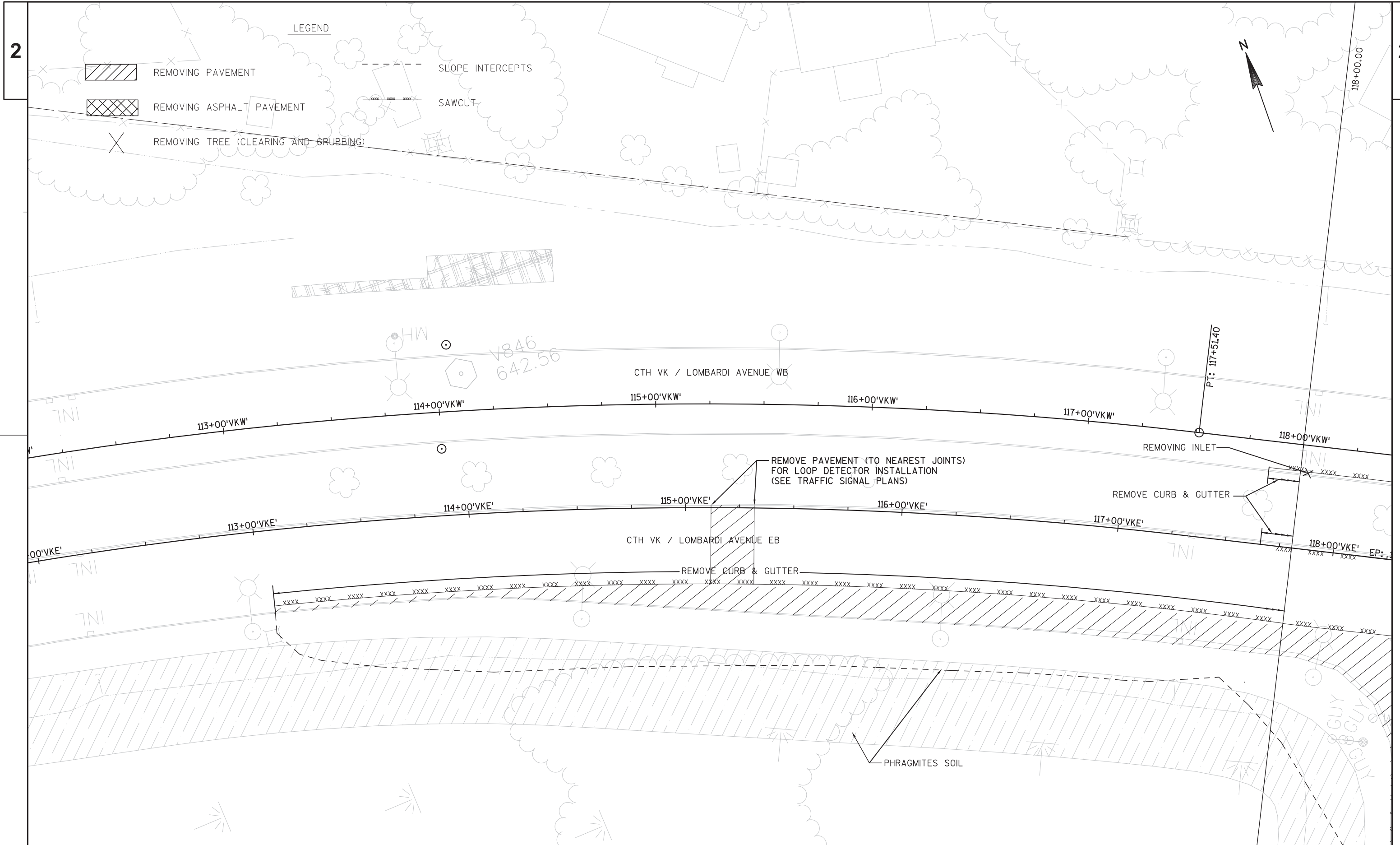
FILE NAME : G:\HNTB\HN1010002\DGN\LOMBARDI\ARGONNE PLANS\CIVIL3D\SHEETSPLAN\PLAN DETAILS\KL_0388_1REMOVAL_ARGONNE.DWG

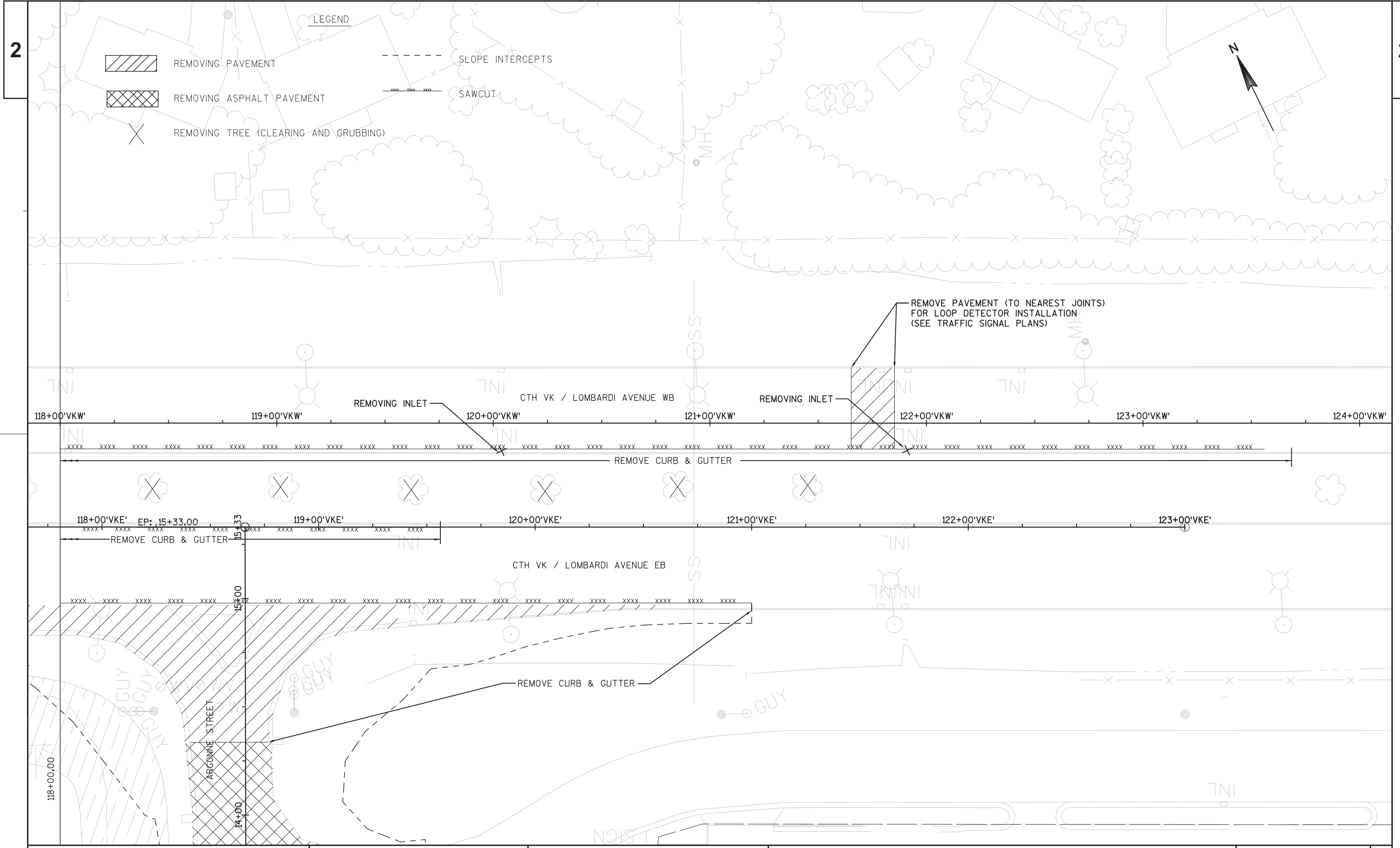
PLOT DATE : 10/29/2012

PLOT BY : KL ENGINEERING

PLOT NAME : PLOT SCALE : 0.30000000 = 1'-0" XREF

WISDOT/CADDS SHEET 42





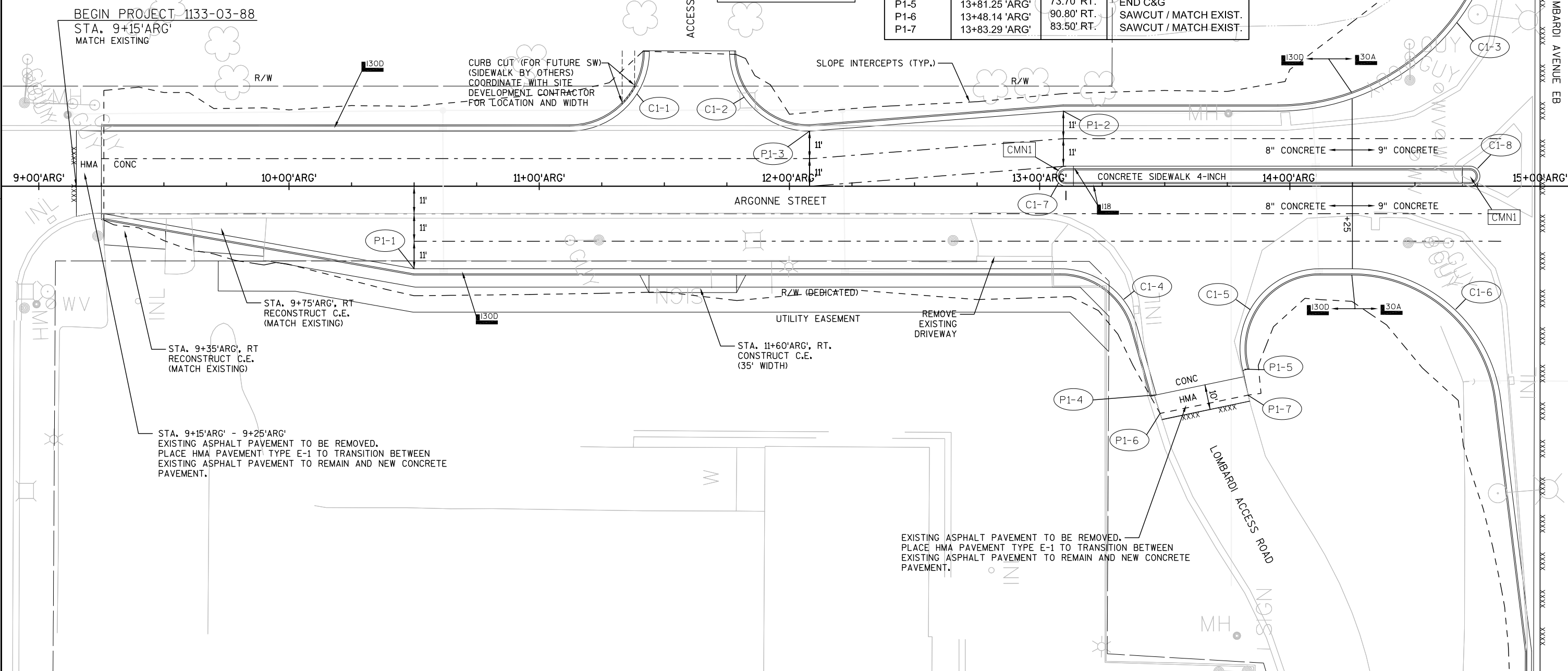
PROJECT NO: 1133-03-88	HWY: ARGONNE STREET	COUNTY: BROWN	REMOVAL PLAN - LOMBARDI AVENUE (CTH VK)	SHEET	E
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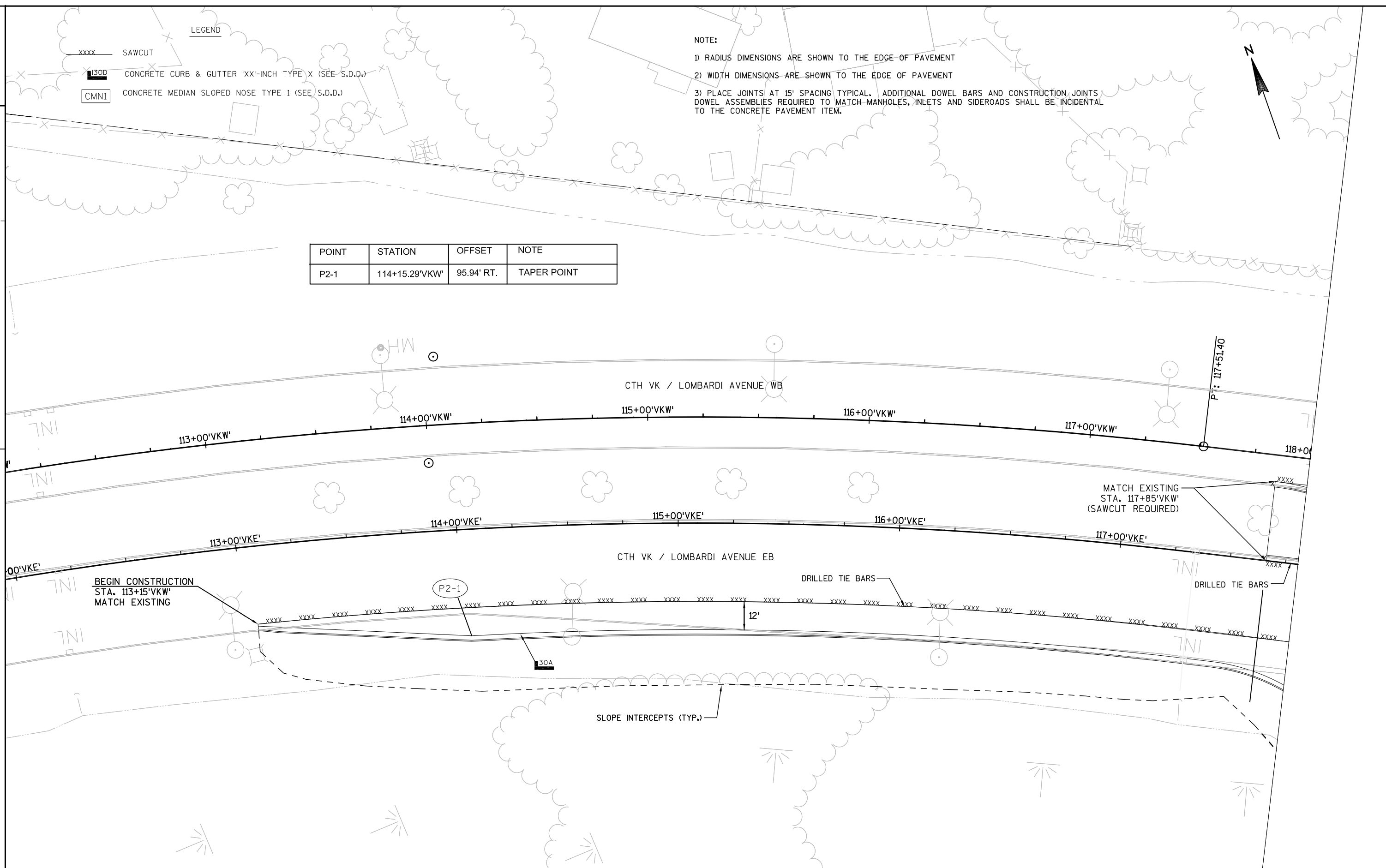
- 1) RADIUS DIMENSIONS ARE SHOWN TO THE EDGE OF PAVEMENT
- 2) WIDTH DIMENSIONS ARE SHOWN TO THE EDGE OF PAVEMENT
- 3) PLACE JOINTS AT 15' SPACING TYPICAL.

LEGEND

XXXX	SAWCUT
I30D	CONCRETE CURB & GUTTER 'XX'-INCH TYPE X (SEE S.D.D.) - "I" DESIGNATES INTEGRAL GUTTER
CMN1	CONCRETE MEDIAN SLOPED NOSE TYPE 1 (SEE S.D.D.)

POINT	STATION	OFFSET	NOTE
P1-1	10+50.00 'ARG'	33.00' RT.	TAPER POINT
P1-2	13+09.47 'ARG'	30.00' LT.	TAPER POINT
P1-3	12+08.03 'ARG'	22.00' LT.	TAPER POINT
C1-1 (PC)	11+12.03 'ARG'	22.00' LT.	32' RADIUS
C1-1 (PT)	11+44.03 'ARG'	54.11' LT.	32' RADIUS
C1-2 (PC)	11+76.03 'ARG'	54.05' LT.	32' RADIUS
C1-2 (PT)	12+08.03 'ARG'	22.00' LT.	32' RADIUS
C1-3 (PC)	13+95.17 'ARG'	30.00' LT.	90' RADIUS
C1-3 (PT)	14+85.17 'ARG'	119.07' LT.	90' RADIUS
C1-4 (PC)	13+08.16 'ARG'	33.00' RT.	32' RADIUS
C1-4 (PT)	13+38.96 'ARG'	56.33' RT.	32' RADIUS
C1-5 (PC)	13+81.25 'ARG'	73.67' RT.	32' RADIUS
C1-6 (PC)	14+24.77 'ARG'	33.00' RT.	60' RADIUS
C1-6 (PT)	14+84.32 'ARG'	85.73' RT.	60' RADIUS
C1-7 (PC)	13+10.51 'ARG'	0.00' LT.	4' RADIUS (MEDIAN)
C1-7 (PT)	13+10.51 'ARG'	8.00' LT.	4' RADIUS (MEDIAN)
C1-8 (PC)	14+71.96 'ARG'	0.00' LT.	4' RADIUS (MEDIAN)
C1-8 (PT)	14+71.96 'ARG'	8.00' LT.	4' RADIUS (MEDIAN)
P1-4	13+46.59 'ARG'	83.40' RT.	END C&G
P1-5	13+81.25 'ARG'	73.70' RT.	END C&G
P1-6	13+48.14 'ARG'	90.80' RT.	SAWCUT / MATCH EXIST
P1-7	13+83.29 'ARG'	83.50' RT.	SAWCUT / MATCH EXIST





NOTE:

- 1) RADIUS DIMENSIONS ARE SHOWN TO THE EDGE OF PAVEMENT
- 2) WIDTH DIMENSIONS ARE SHOWN TO THE EDGE OF PAVEMENT
- 3) PLACE JOINTS AT 15' SPACING TYPICAL.

POINT	STATION	OFFSET	NOTE
P3-1	120+71.20 'VKW'	84.01' RT.	TAPER POINT
P3-2	121+75.54 'VKW'	27.02' RT.	TAPER POINT
C3-1 (PC)	117+85.40 'VKW'	12.00' RT.	100' RADIUS
C3-1 (PT)	118+57.79 'VKW'	42.90' RT.	100' RADIUS
C3-1 (CC)	117+85.50 'VKW'	112.00' RT.	100' RADIUS
C3-2 (CC)	118+55.62 'VKW'	44.98' RT.	3' RADIUS
C3-3 (CC)	119+23.77 'VKW'	45.00' RT.	3' RADIUS
C3-4 (PC)	119+22.17 'VKW'	42.45' RT.	100' RADIUS
C3-4 (PT)	119+75.54 'VKW'	27.02' RT.	100' RADIUS
C3-4 (CC)	119+75.54 'VKW'	127.02' RT.	100' RADIUS

LEGEND

- XXXX SAWCUT
- 130D CONCRETE CURB & GUTTER 'XX'-INCH TYPE X (SEE S.D.D.)
- CMN1 CONCRETE MEDIAN SLOPED NOSE TYPE 1 (SEE S.D.D.)

APPROXIMATE LOCATION OF EXISTING 48" x 72" STORM SEWER (TO REMAIN)

END CONSTRUCTION
STA. 123+69'VKW'
MATCH EXISTING

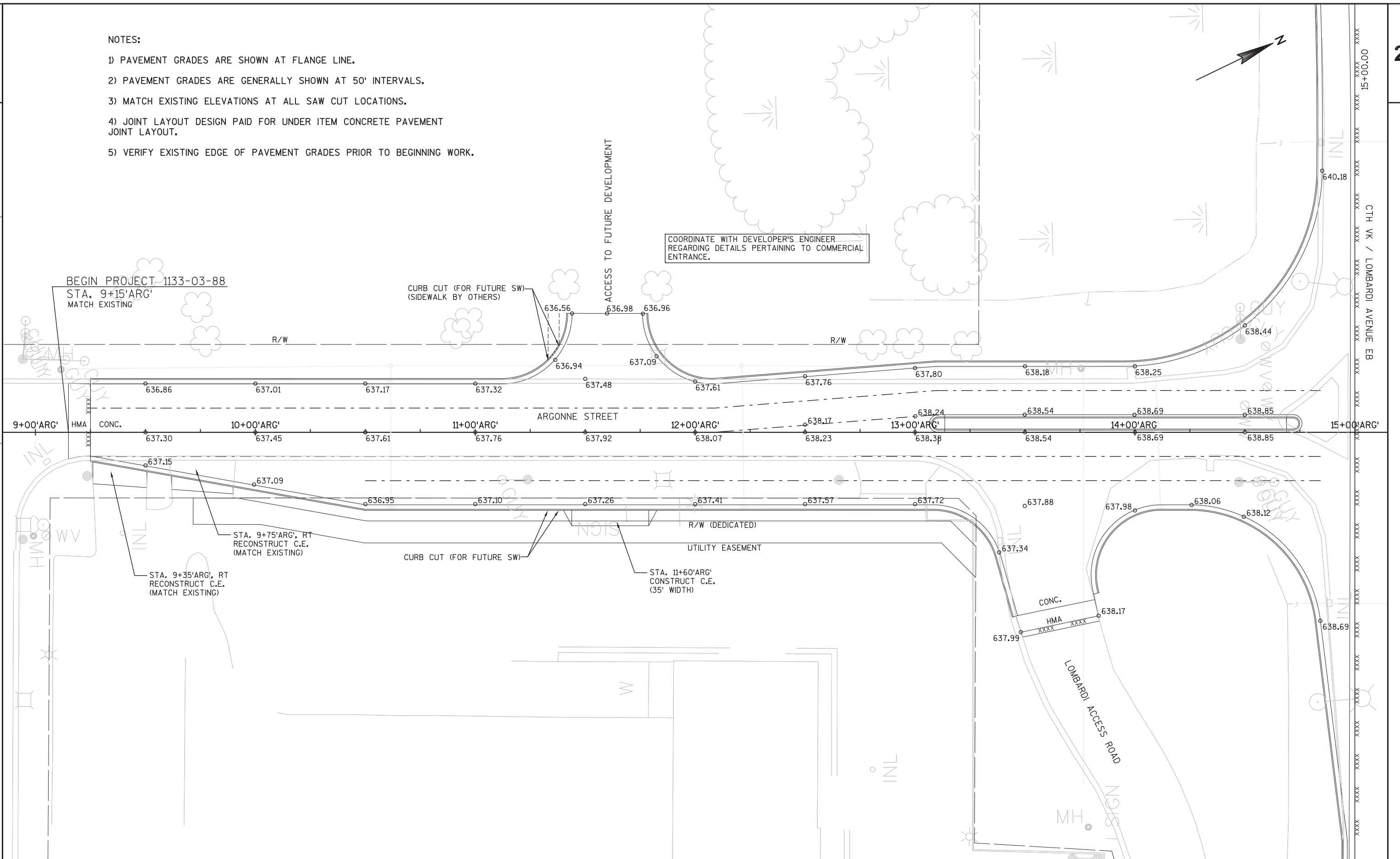
CTH VK / LOMBARDI AVENUE WB

CTH VK / LOMBARDI AVENUE EB

LOMBARDI ACCESS ROAD

NOTES:

- 1) PAVEMENT GRADES ARE SHOWN AT FLANGE LINE.
- 2) PAVEMENT GRADES ARE GENERALLY SHOWN AT 50' INTERVALS.
- 3) MATCH EXISTING ELEVATIONS AT ALL SAW CUT LOCATIONS.
- 4) JOINT LAYOUT DESIGN PAID FOR UNDER ITEM CONCRETE PAVEMENT JOINT LAYOUT.
- 5) VERIFY EXISTING EDGE OF PAVEMENT GRADES PRIOR TO BEGINNING WORK.



PROJECT NO: 1133-03-88

HWY: ARGONNE STREET

COUNTY: BROWN

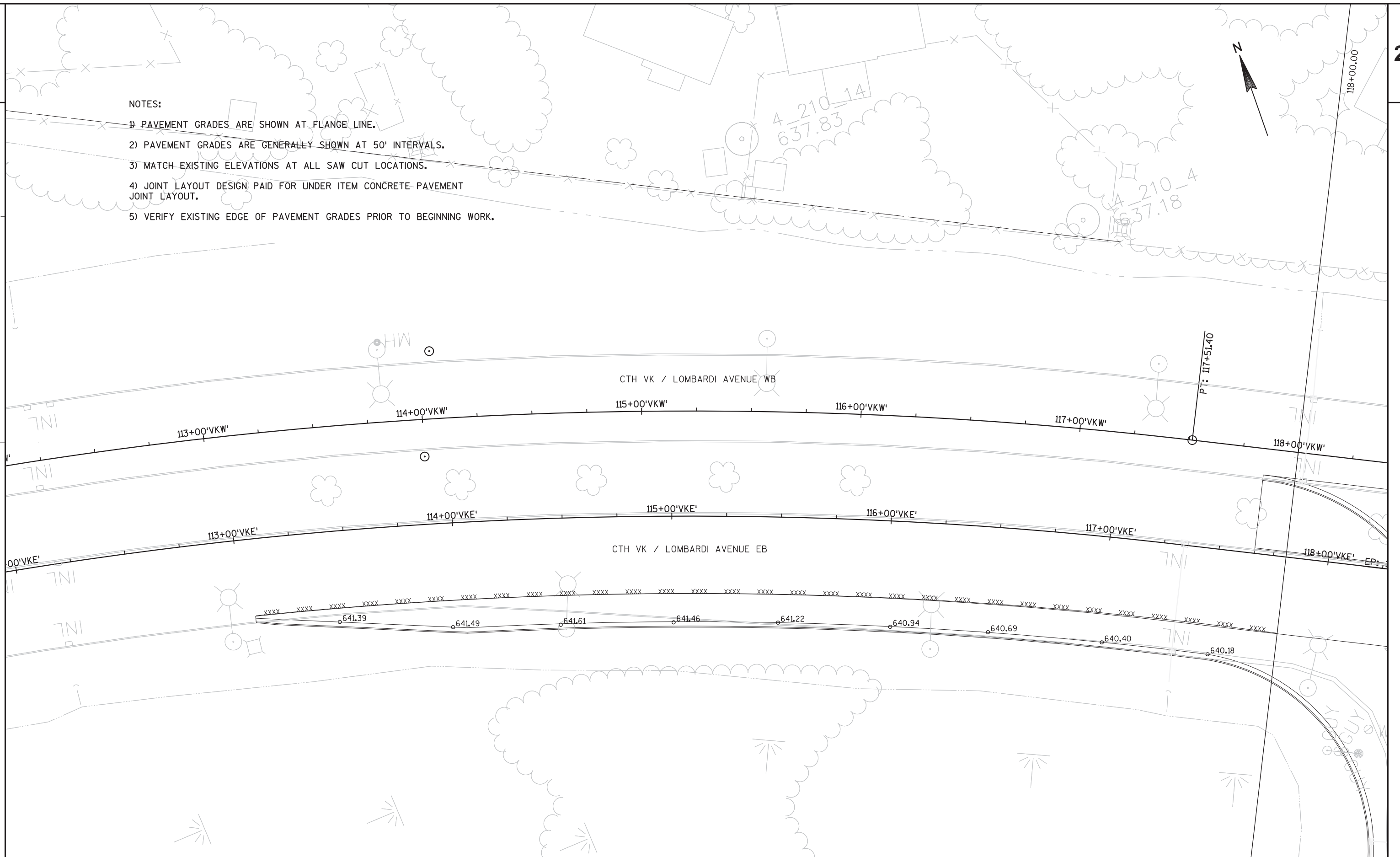
PAVEMENT GRADES - ARGONNE STREET

SHEET

E

NOTES:

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PROJECT NO: 1133-03-88

HWY: ARGONNE STREET

COUNTY: BROWN

PAVEMENT GRADES - LOMBARDI AVENUE (CTH VK)

SHEET

E

FILE NAME : G:\HNTB\HN1010002\DGN\LOMBARDI\ARGONNE PLANS\CIVIL3D\SHEETS\PLAN\PLAN DETAILS\VKL_0388_6PAVE DETAILS_LOMBARDI.DWG

PLOT DATE : 10/29/2012

PLOT BY : KL ENGINEERING

PLOT NAME : PLOT SCALE : 0.30000000 = 1'-0" XREF

WISDOT/CADDs SHEET 42

NOTES:

- 1) PAVEMENT GRADES ARE SHOWN AT FLANGE LINE.
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- 4) JOINT LAYOUT DESIGN PAID FOR UNDER ITEM CONCRETE PAVEMENT JOINT LAYOUT.
- 5) VERIFY EXISTING EDGE OF PAVEMENT GRADES PRIOR TO BEGINNING WORK.

118+00'VKW' 119+00'VKW' 120+00'VKW' 121+00'VKW' 122+00'VKW' 123+00'VKW' 124+00'VKW'

640.79 640.68 640.55 640.43 640.32 640.09 639.76 639.62 639.38 639.15 639.02 639.20 639.02 639.46 639.37 640.25 640.13 640.02 639.72 639.46 639.32 639.08 638.85 638.76 639.02 639.02 640.20 640.30 640.04 639.76 638.87 639.02 638.64

118+00'VKE' EP: 15+33.00 119+00'VKE' 120+00'VKE' 121+00'VKE' 122+00'VKE' 123+00'VKE'

CTH VK / LOMBARDI AVENUE EB

118+00' 119+00' 120+00' 121+00' 122+00' 123+00' 124+00'

PROJECT NO: 1133-03-88

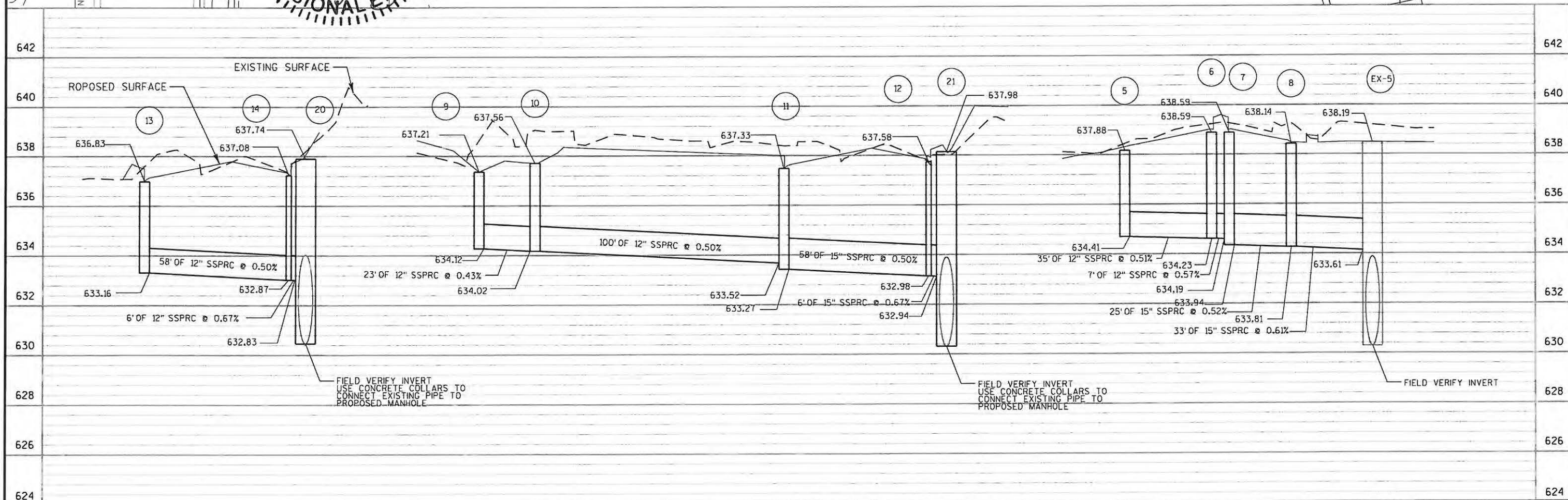
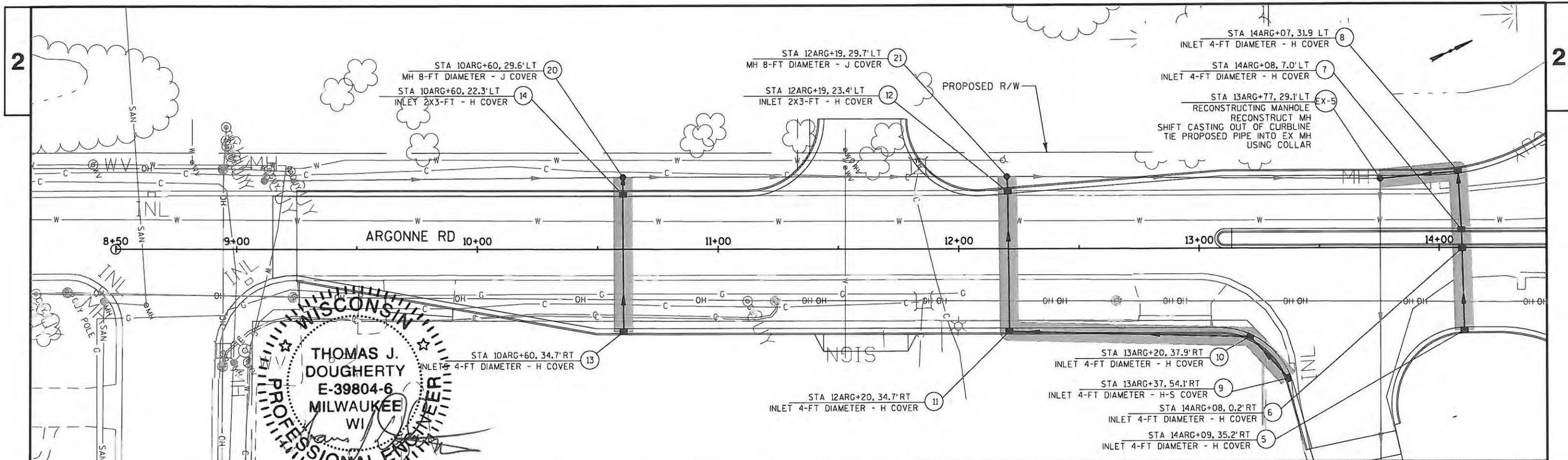
HWY: ARGONNE STREET

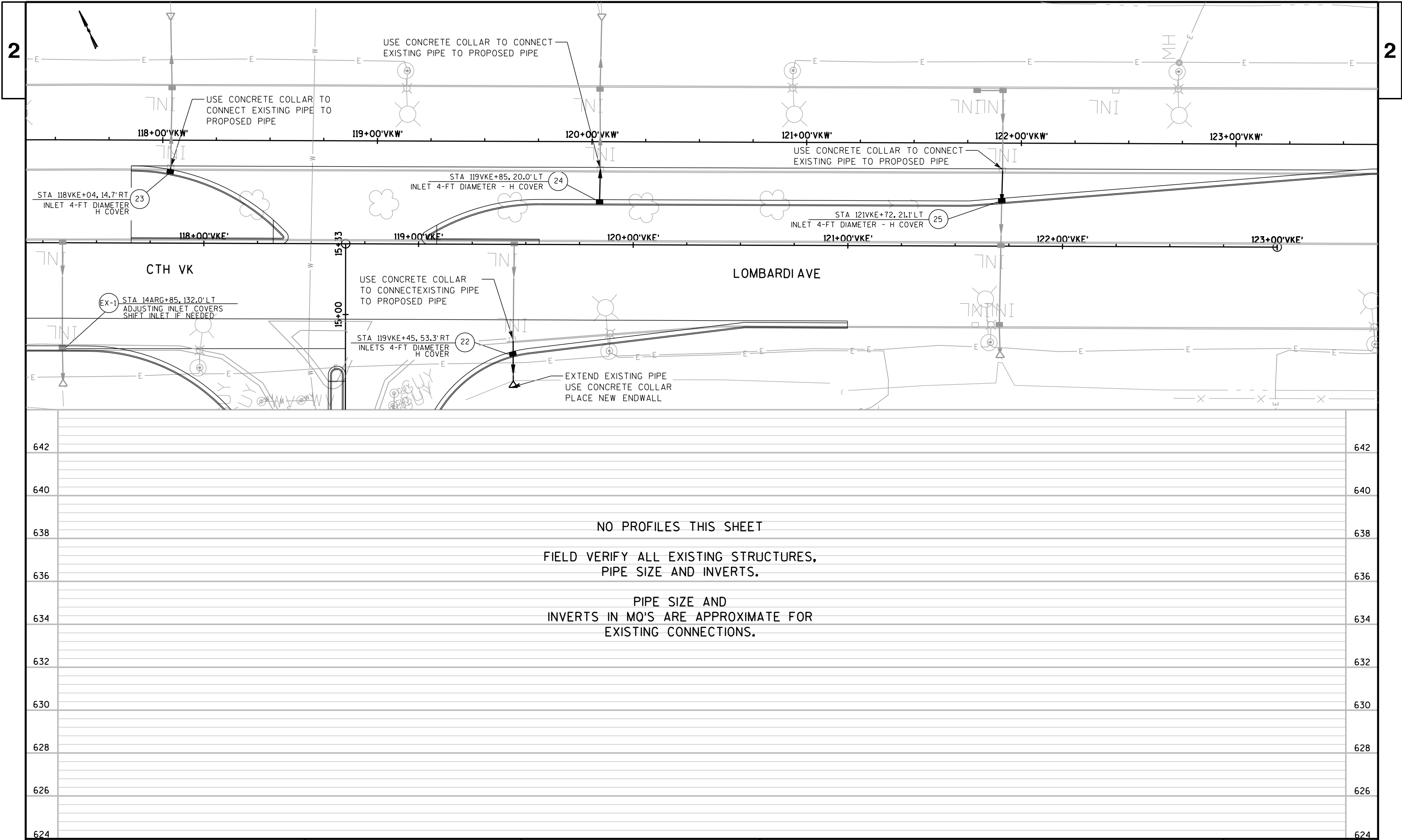
COUNTY: BROWN

PAVEMENT GRADES - LOMBARDI AVENUE (CTH VK)

SHEET

E





LEGEND



(A) INLET PROTECTION TYPE A



(C) INLET PROTECTION TYPE C



(D) INLET PROTECTION TYPE D

SILT FENCE

9+00' ARG'

10+00' ARG'

11+00' ARG'

ARGONNE STREET

12+00' ARG'

13+00' ARG'

14+00' ARG'

15+00' ARG'

R/W

R/W

ACCESS TO FUTURE DEVELOPMENT

EROSION MAT URBAN CLASS I TYPE A (TYP.)

EROSION MAT CLASS I TYPE B

EROSION MAT URBAN CLASS I TYPE A (TYP.)

UTILITY EASEMENT

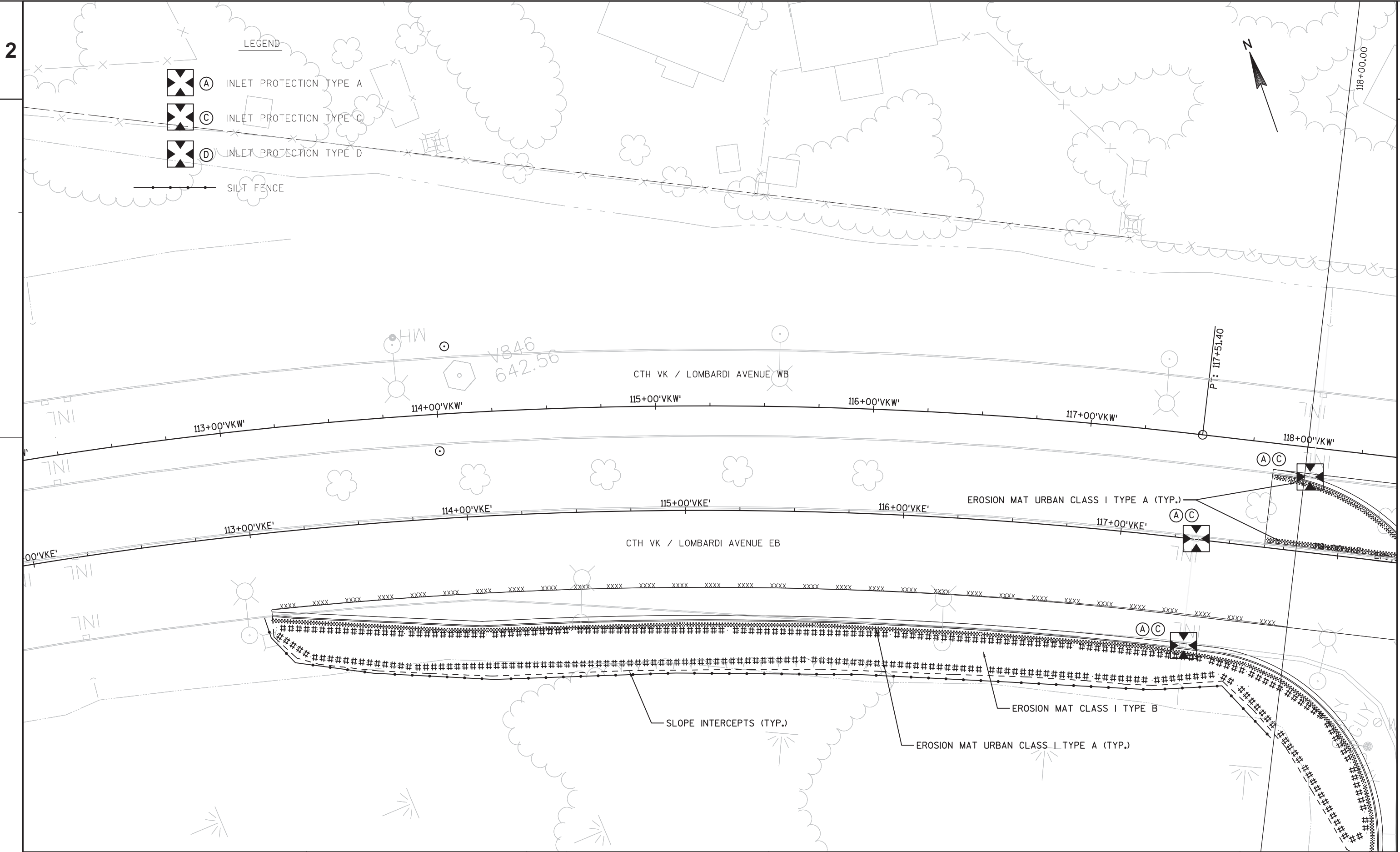
SLOPE INTERCEPTS (TYP.)

R/W (DEDICATED)

EROSION MAT CLASS I
TYPE B

CTH VK / LOMBARDI AVENUE EB

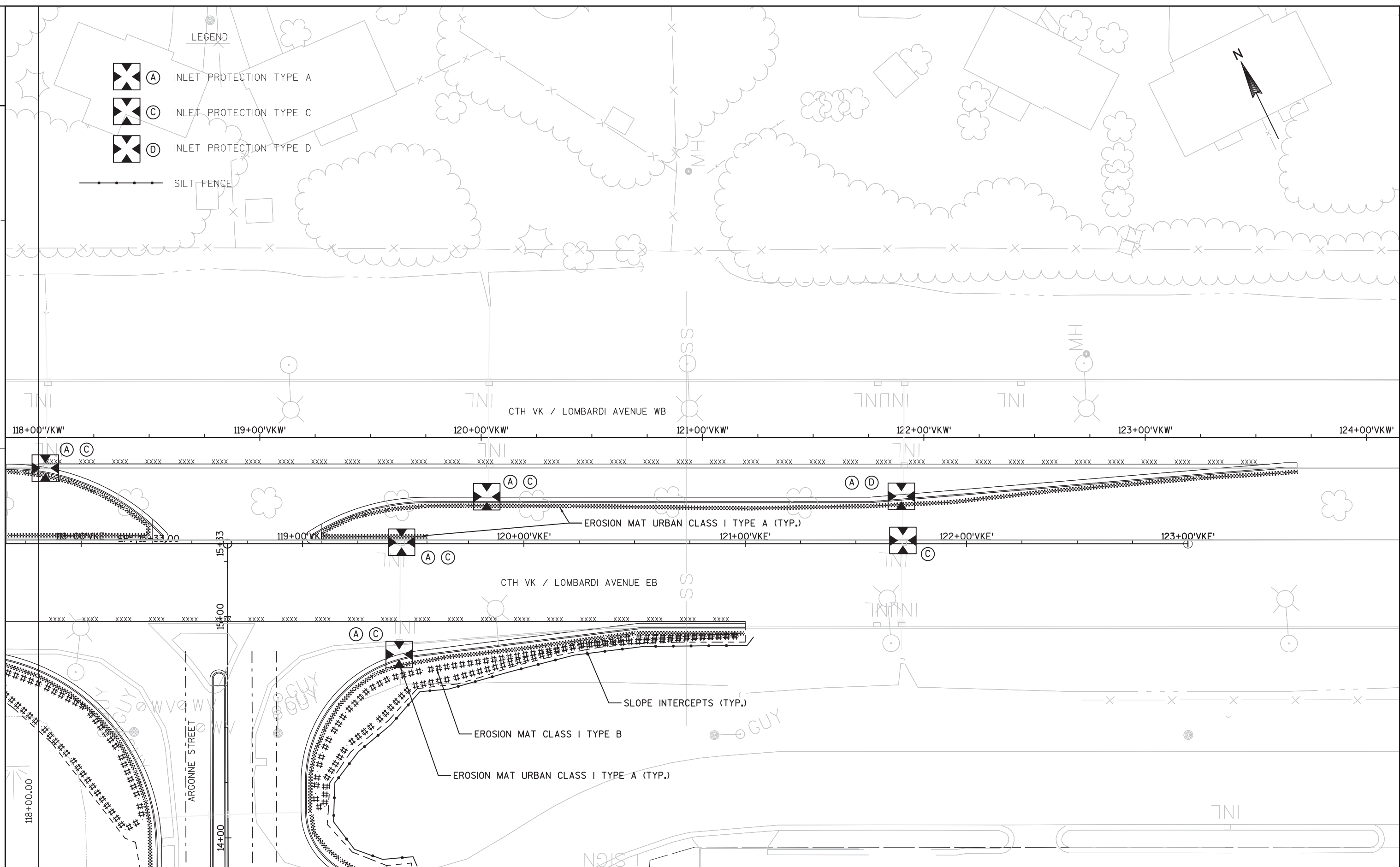
15+00.00



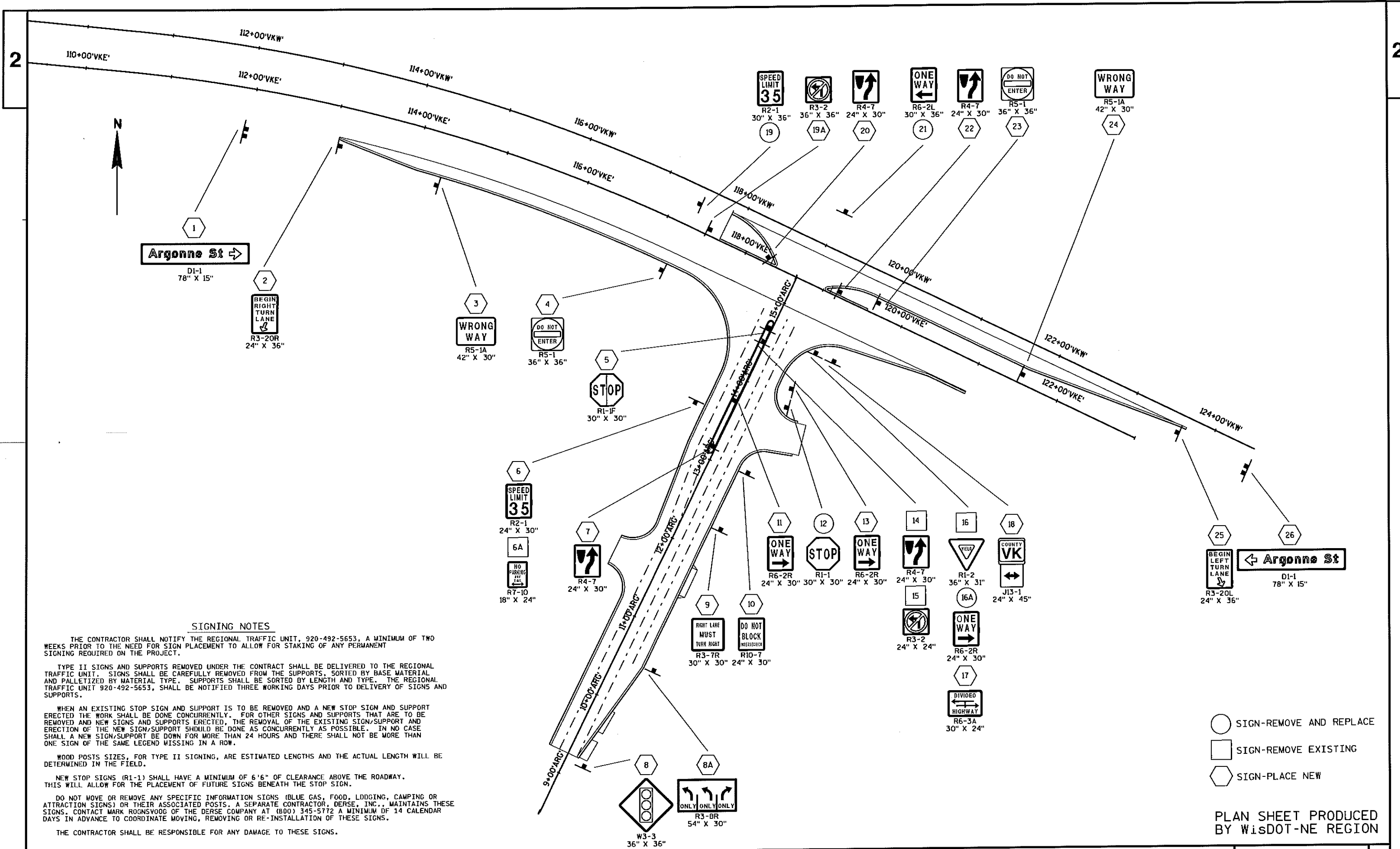
PROJECT NO: 1133-03-88	HWY: ARGONNE STREET	COUNTY: BROWN	EROSION CONTROL - LOMBARDI AVENUE (CTH VK)	SHEET	E
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- LEGEND
- (A) INLET PROTECTION TYPE A
 - (C) INLET PROTECTION TYPE C
 - (D) INLET PROTECTION TYPE D

SILT FENCE



PROJECT NO: 1133-03-88	HWY: ARGONNE STREET	COUNTY: BROWN	EROSION CONTROL - LOMBARDI AVENUE (CTH VK)	SHEET	E
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SIGNING NOTES

THE CONTRACTOR SHALL NOTIFY THE REGIONAL TRAFFIC UNIT, 920-492-5653, A MINIMUM OF TWO WEEKS PRIOR TO THE NEED FOR SIGN PLACEMENT TO ALLOW FOR STAKING OF ANY PERMANENT SIGNING REQUIRED ON THE PROJECT.

TYPE II SIGNS AND SUPPORTS REMOVED UNDER THE CONTRACT SHALL BE DELIVERED TO THE REGIONAL TRAFFIC UNIT. SIGNS SHALL BE CAREFULLY REMOVED FROM THE SUPPORTS, SORTED BY BASE MATERIAL AND PALLETIZED BY MATERIAL TYPE. SUPPORTS SHALL BE SORTED BY LENGTH AND TYPE. THE REGIONAL TRAFFIC UNIT 920-492-5653, SHALL BE NOTIFIED THREE WORKING DAYS PRIOR TO DELIVERY OF SIGNS AND SUPPORTS.

WHEN AN EXISTING STOP SIGN AND SUPPORT IS TO BE REMOVED AND A NEW STOP SIGN AND SUPPORT ERECTED THE WORK SHALL BE DONE CONCURRENTLY. FOR OTHER SIGNS AND SUPPORTS THAT ARE TO BE REMOVED AND NEW SIGNS AND SUPPORTS ERECTED, THE REMOVAL OF THE EXISTING SIGN/SUPPORT AND ERECTION OF THE NEW SIGN/SUPPORT SHOULD BE DONE AS CONCURRENTLY AS POSSIBLE. IN NO CASE SHALL A NEW SIGN/SUPPORT BE DOWN FOR MORE THAN 24 HOURS AND THERE SHALL NOT BE MORE THAN ONE SIGN OF THE SAME LEGEND MISSING IN A ROW.

WOOD POSTS SIZES, FOR TYPE II SIGNING, ARE ESTIMATED LENGTHS AND THE ACTUAL LENGTH WILL BE DETERMINED IN THE FIELD.

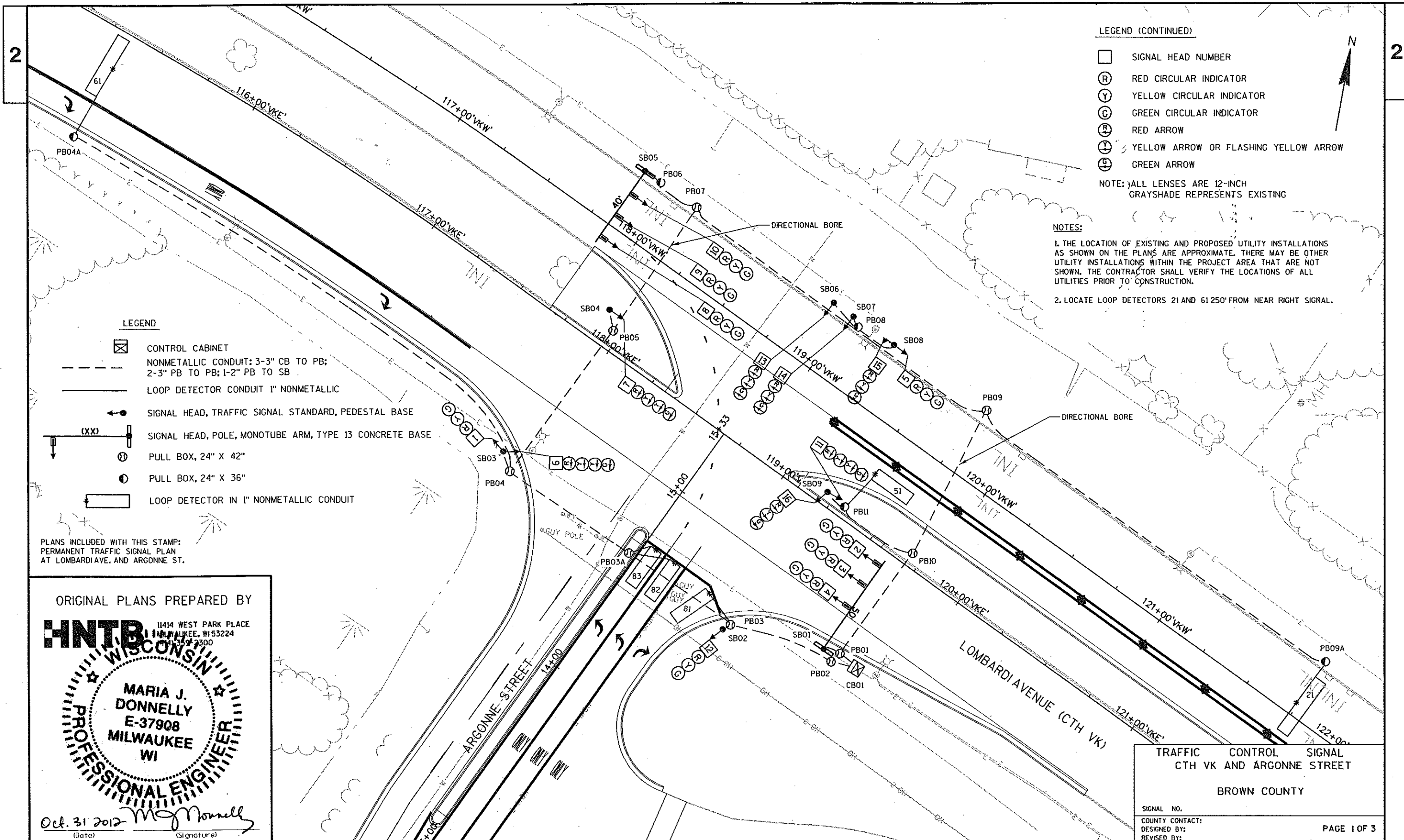
NEW STOP SIGNS (R1-1) SHALL HAVE A MINIMUM OF 6'6" OF CLEARANCE ABOVE THE ROADWAY. THIS WILL ALLOW FOR THE PLACEMENT OF FUTURE SIGNS BENEATH THE STOP SIGN.

DO NOT MOVE OR REMOVE ANY SPECIFIC INFORMATION SIGNS (BLUE GAS, FOOD, LODGING, CAMPING OR ATTRACTION SIGNS) OR THEIR ASSOCIATED POSTS. A SEPARATE CONTRACTOR, DERSE, INC., MAINTAINS THESE SIGNS. CONTACT MARK ROGNSVOOG OF THE DERSE COMPANY AT (800) 345-5772 A MINIMUM OF 14 CALENDAR DAYS IN ADVANCE TO COORDINATE MOVING, REMOVING OR RE-INSTALLATION OF THESE SIGNS.

THE CONTRACTOR SHALL BE RESPONSIBLE FOR ANY DAMAGE TO THESE SIGNS.

- SIGN-REMOVE AND REPLACE
- SIGN-REMOVE EXISTING
- SIGN-PLACE NEW

PLAN SHEET PRODUCED
BY WISDOT-NE REGION



LEGEND

- CONTROL CABINET
- NONMETALLIC CONDUIT: 3-3" CB TO PB; 2-3" PB TO PB; 1-2" PB TO SB
- LOOP DETECTOR CONDUIT 1" NONMETALLIC
- SIGNAL HEAD, TRAFFIC SIGNAL STANDARD, PEDESTAL BASE
- SIGNAL HEAD, POLE, MONOTUBE ARM, TYPE 13 CONCRETE BASE
- PULL BOX, 24" X 42"
- PULL BOX, 24" X 36"
- LOOP DETECTOR IN 1" NONMETALLIC CONDUIT

LEGEND (CONTINUED)

- SIGNAL HEAD NUMBER
- RED CIRCULAR INDICATOR
- YELLOW CIRCULAR INDICATOR
- GREEN CIRCULAR INDICATOR
- RED ARROW
- YELLOW ARROW OR FLASHING YELLOW ARROW
- GREEN ARROW

NOTE: ALL LENSES ARE 12-INCH
GRAYSHADE REPRESENTS EXISTING

NOTES:

- THE LOCATION OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. THE CONTRACTOR SHALL VERIFY THE LOCATIONS OF ALL UTILITIES PRIOR TO CONSTRUCTION.
- LOCATE LOOP DETECTORS 21 AND 61 250' FROM NEAR RIGHT SIGNAL.

PLANS INCLUDED WITH THIS STAMP:
PERMANENT TRAFFIC SIGNAL PLAN
AT LOMBARDI AVE. AND ARGONNE ST.

ORIGINAL PLANS PREPARED BY

HNTB 11414 WEST PARK PLACE
MILWAUKEE, WI 53224
414.349.2300

MARIA J. DONNELLY
E-37908
MILWAUKEE
WI

PROFESSIONAL ENGINEER

Oct. 31 2012 *MJ Donnelly*
(Date) (Signature)

TRAFFIC CONTROL SIGNAL	
CTH VK AND ARGONNE STREET	
BROWN COUNTY	
SIGNAL NO.	
COUNTY CONTACT:	PAGE 1 OF 3
DESIGNED BY:	
REVISED BY:	SHEET

CONTROLLER LOGIC

PHASE NUMBER	PHASE LOCKING	DUAL ENTRY W / Ø	PHASE RECALL	PHASE ACTIVE
1				
2			MIN.	YES
3				
4				
5				YES
6		2	MIN.	YES
7				
8				YES

PHASE ON	NONCONFLICTING PHASE ALLOWED TO TIME CONCURRENTLY	PHASES IN CONFLICT WITH PHASE ON
1		
2	5 OR 6	8
3		
4		
5	2	6,8
6	2	8,5
7		
8		2,5,6

TYPE OF PRE-EMPT	
NONE	
RAILROAD	
EMERGENCY VEHICLE	
3M	
TOMAR	
HARDWIRE	
OTHER	
LIFT BRIDGE	
QUEUE DETECTOR	

TYPE OF LIGHTING	
BY OTHER AGENCY	
IN TRAFFIC SIGNAL CABINET	
IN SEPARATE LIGHTING CABINET	x

TYPE OF COORDINATION	
NONE	
TBC	x
TRAFFIC RESPONSIVE	
ADAPTIVE	

CTH VK AND ARGONNE STREET
BROWN COUNTY

SIGNAL NO.
CONTROLLER TYPE:
DATE PAGE NO. 2 OF 3

PROJECT ID:

1133-03-88

INTERSECTION:

CTH VK (LOMBARDIAVE.) AND ARGONNE ST.

SIGNAL WIRE COLOR CODING	BLK-BLACK	RED-RED	GRN-GREEN
	WHT-WHITE	BLU-BLUE	ORG-ORANGE

CB TO	JUMPER	# OF COND.	HEAD NO.	PHASE	SIGNAL INDICATION WIRE COLOR								PED BUTTON	OTHER	
					RED	YELLOW	GREEN	<RED	<YELLOW>	<FLASH YELLOW>	<GREEN>	D/WALK			WALK
SB01		12	2	6	RED	ORG	GRN								
			3	6	RED/BLK	ORG/BLK	GRN/BLK								
			4	6	BLU	WHT/BLK	BLU/BLK								
SB02		7	12	8	RED	ORG	GRN								
SB03		12	1	6	RED	ORG	GRN								
			6	5				RED/BLK	ORG/BLK	BLU/BLK	GRN/BLK				
SB04		7	7	5				RED/BLK	ORG/BLK	BLU/BLK	GRN/BLK				
SB05		12	8	2	RED	ORG	GRN								
			9	2	RED/BLK	ORG/BLK	GRN/BLK								
			10	2	BLU	WHT/BLK	BLU/BLK								
SB06		7	13	8				RED	ORG		GRN				
SB07		7	14	8				RED	ORG		GRN				
SB08		12	15	8				RED	ORG		GRN				
			5	2	RED/BLK	ORG/BLK	GRN/BLK								
SB09		12	11	5				RED/BLK	ORG/BLK	BLU/BLK	GRN/BLK				
			16	8				RED	ORG		GRN				

EQUIPMENT GROUNDING CONDUCTOR 10 AWG GRN XLP	
FROM	TO
CB01	SB1
CB01	SB02
SB02	SB03
SB03	SB04
SB04	SB05
SB05	SB06
SB06	SB07
SB07	SB08
SB08	SB09
SB09	CB01

PULL BOX BONDING	
FROM	TO
CB01	PB01
CB01	PB02
SB02	PB03
SB02	PB3A
SB03	PB04
SB04	PB05
SB05	PB06
SB05	PB07
SB07	PB08
SB07	PB09
SB09	PB10
SB09	PB11

- NOTES:
1. USE WHITE CONDUCTOR IN THE SIGNAL CABLE AS THE GROUNDED CONDUCTOR FOR ALL TRAFFIC SIGNAL INDICATIONS.

2. ENSURE THE GROUNDED CONDUCTOR IN THE FEEDER CABLE AND THE POLE CABLES ARE BOTH 12" LONGER THAN THE UNGROUNDED CONDUCTORS.

TRAFFIC CONTROL SIGNAL

CTH VK AND ARGONNE STREET

BROWN COUNTY

SIGNAL NO.

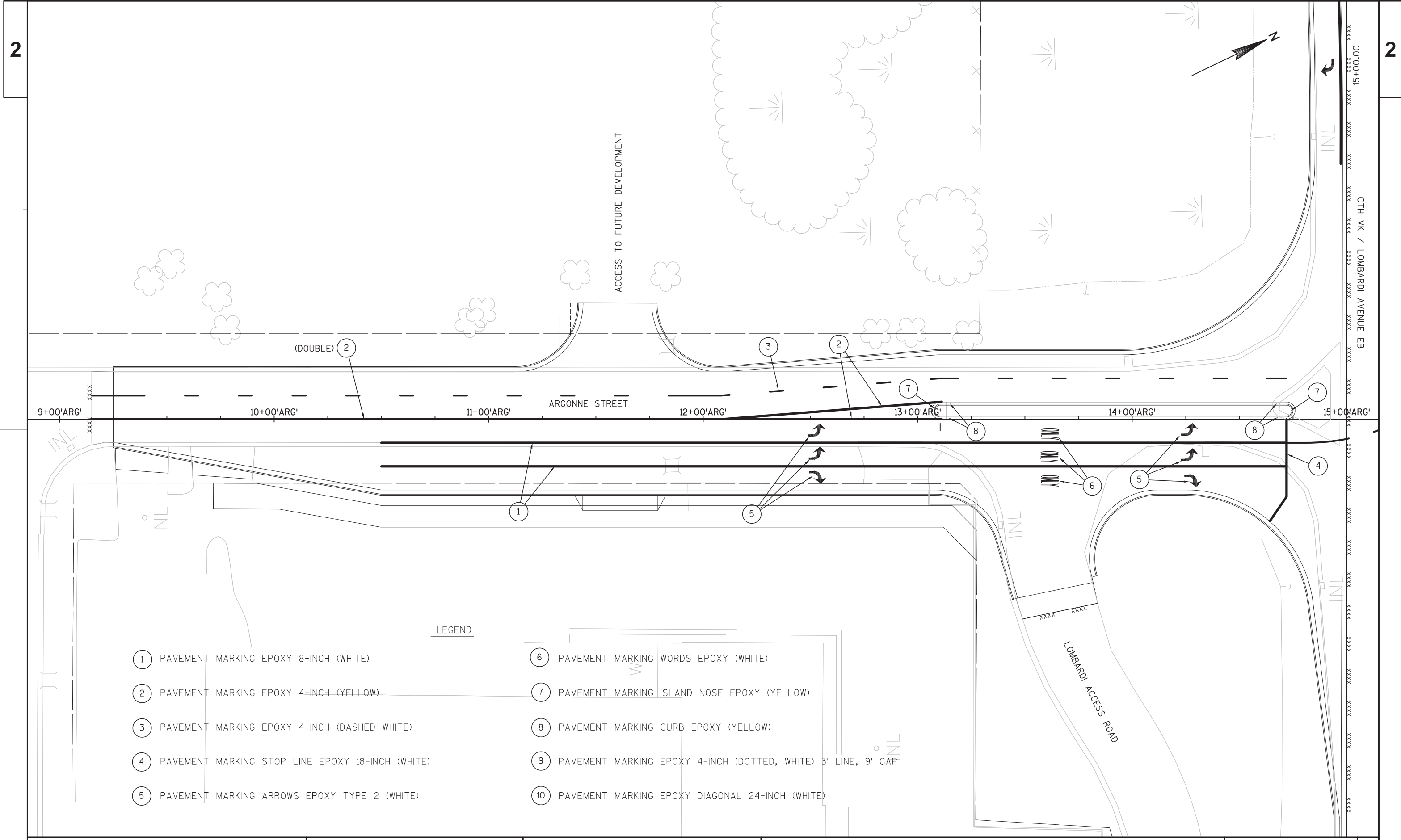
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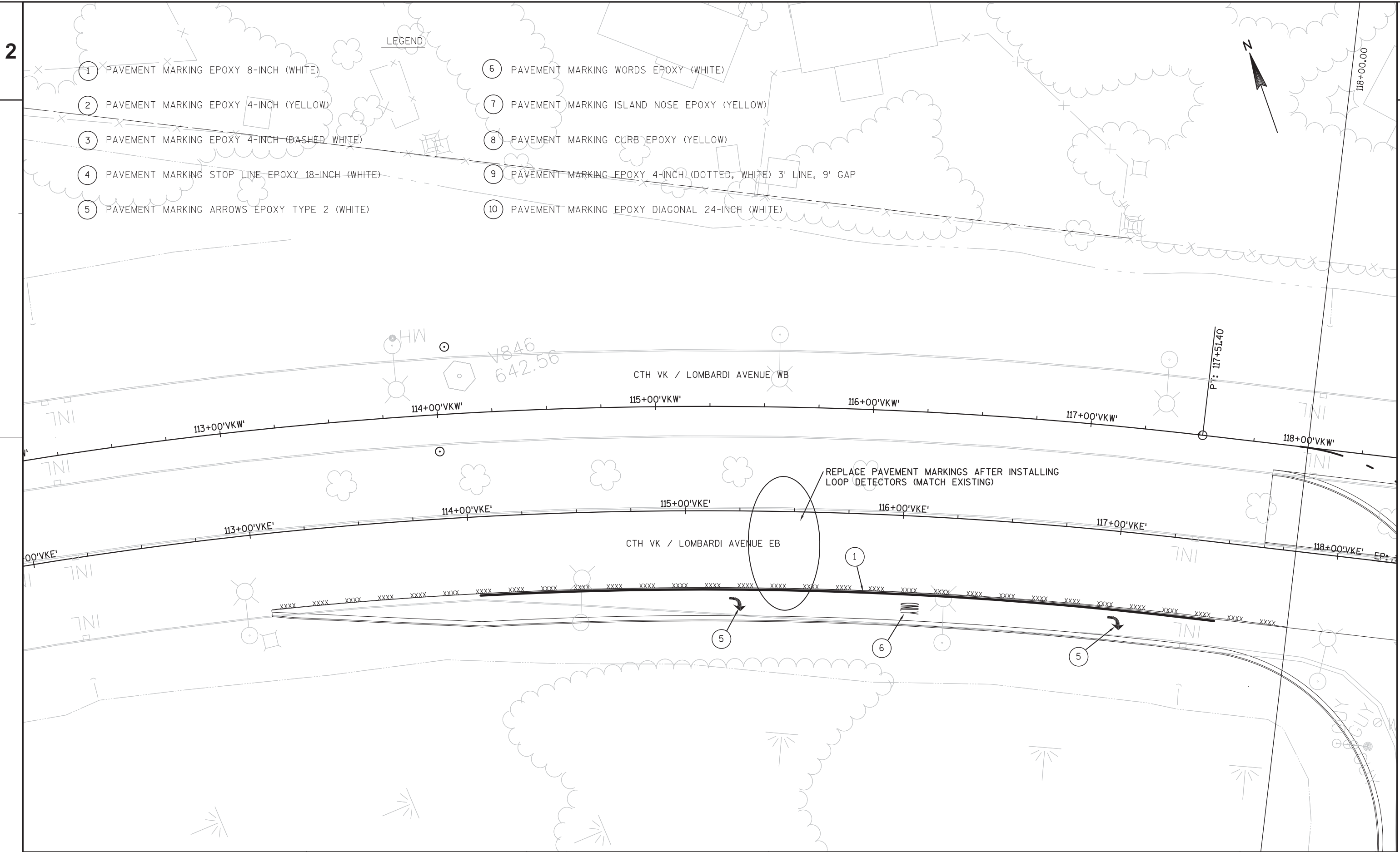
COUNTY CONTACT:

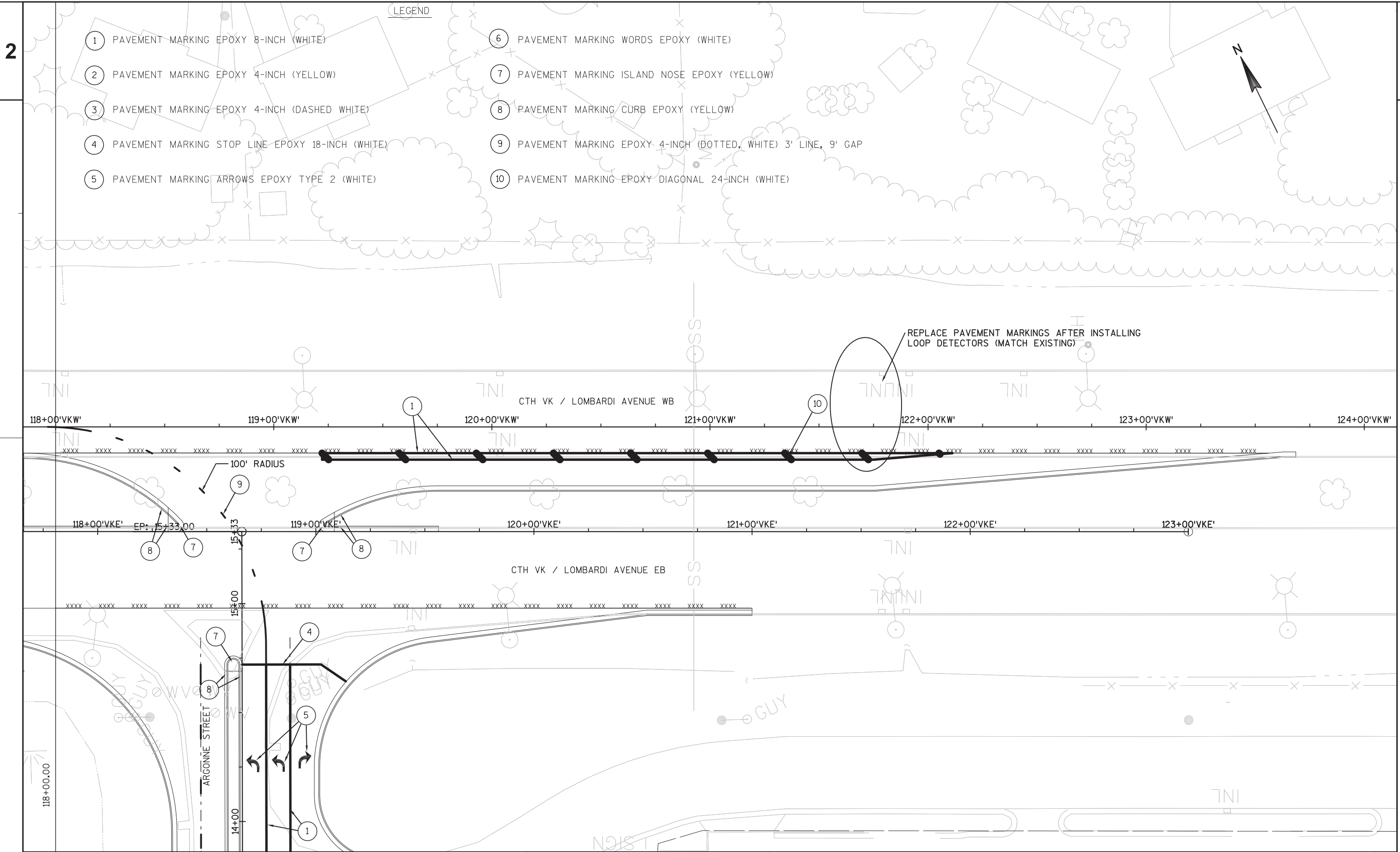
DESIGNED BY: HNTB CORP.

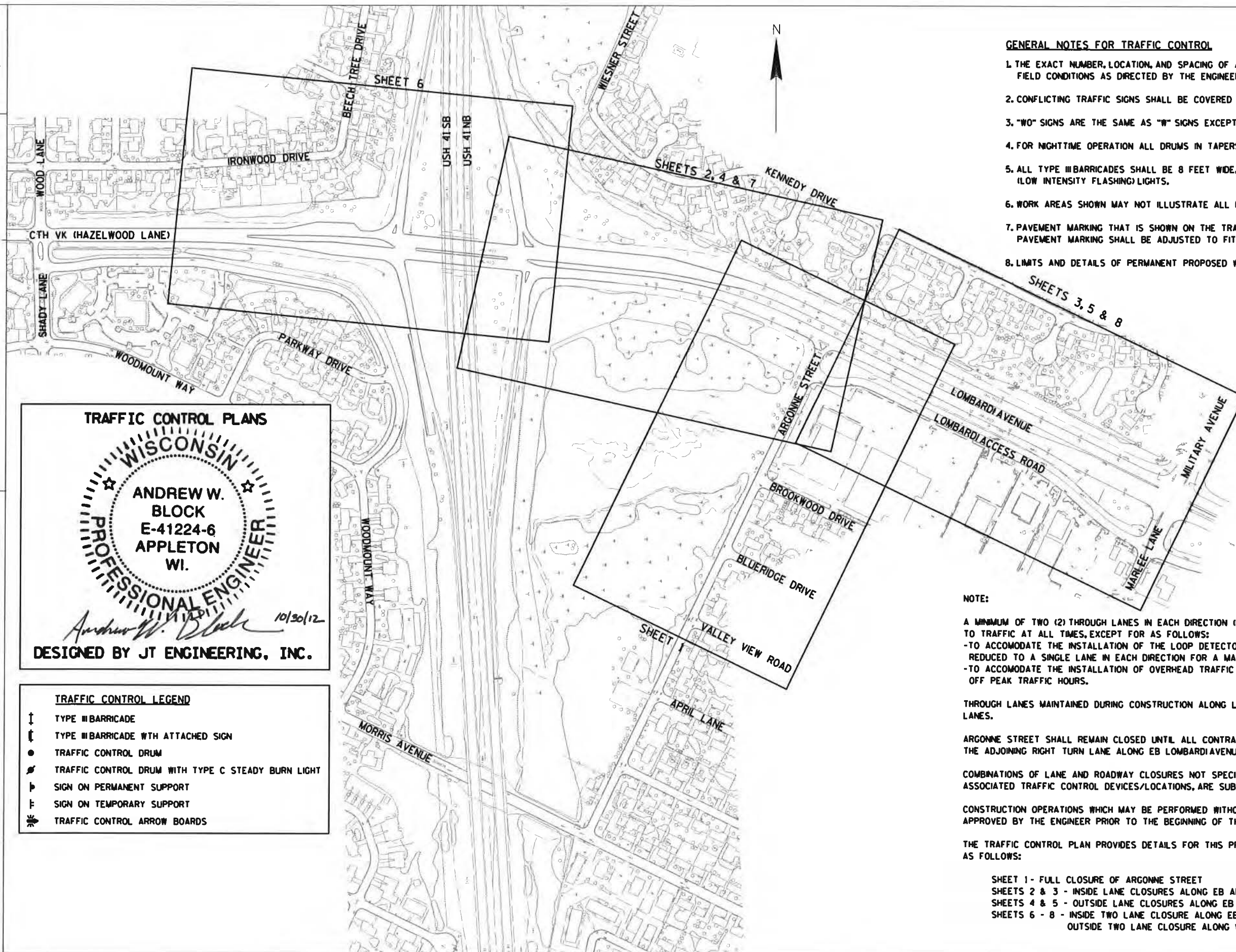
REVISED BY:

PAGE 3 OF 3







**GENERAL NOTES FOR TRAFFIC CONTROL**

1. THE EXACT NUMBER, LOCATION, AND SPACING OF ALL TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
2. CONFLICTING TRAFFIC SIGNS SHALL BE COVERED OR REMOVED AS DIRECTED BY THE ENGINEER.
3. "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.
4. FOR NIGHTTIME OPERATION ALL DRUMS IN TAPERS SHALL HAVE A TYPE C STEADY BURN WARNING LIGHT.
5. ALL TYPE III BARRICADES SHALL BE 8 FEET WIDE, UNLESS OTHERWISE NOTED, AND EQUIPPED WITH TYPE A (LOW INTENSITY FLASHING) LIGHTS.
6. WORK AREAS SHOWN MAY NOT ILLUSTRATE ALL REMOVALS, SEE REMOVALS SHEETS FOR ADDITIONAL INFORMATION.
7. PAVEMENT MARKING THAT IS SHOWN ON THE TRAFFIC CONTROL PLANS ARE THERE FOR REFERENCE ONLY. PAVEMENT MARKING SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.
8. LIMITS AND DETAILS OF PERMANENT PROPOSED WORK ARE SHOWN IN OTHER SECTIONS OF THE PLAN.

NOTE:

A MINIMUM OF TWO (2) THROUGH LANES IN EACH DIRECTION (EB AND WB) ALONG LOMBARDI AVENUE SHALL REMAIN OPEN TO TRAFFIC AT ALL TIMES, EXCEPT FOR AS FOLLOWS:
- TO ACCOMMODATE THE INSTALLATION OF THE LOOP DETECTORS FOR THE PROPOSED TRAFFIC SIGNALS, TRAFFIC MAY BE REDUCED TO A SINGLE LANE IN EACH DIRECTION FOR A MAXIMUM OF THREE (3) DAYS.
- TO ACCOMMODATE THE INSTALLATION OF OVERHEAD TRAFFIC SIGNALS, A ROLLING CLOSURE SHALL BE UTILIZED DURING OFF PEAK TRAFFIC HOURS.

THROUGH LANES MAINTAINED DURING CONSTRUCTION ALONG LOMBARDI AVENUE SHALL TRAVERSE THE EXISTING 12-FOOT LANES.

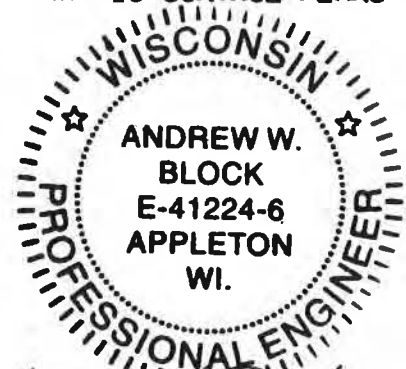
ARGONNE STREET SHALL REMAIN CLOSED UNTIL ALL CONTRACT WORK HAS BEEN COMPLETED ALONG ARGONNE STREET AND THE ADJOINING RIGHT TURN LANE ALONG EB LOMBARDI AVENUE UNLESS APPROVED BY THE ENGINEER.

COMBINATIONS OF LANE AND ROADWAY CLOSURES NOT SPECIFICALLY SHOWN IN THE TRAFFIC CONTROL PLANS, AND THE ASSOCIATED TRAFFIC CONTROL DEVICES/LOCATIONS, ARE SUBJECT TO APPROVAL BY THE ENGINEER.

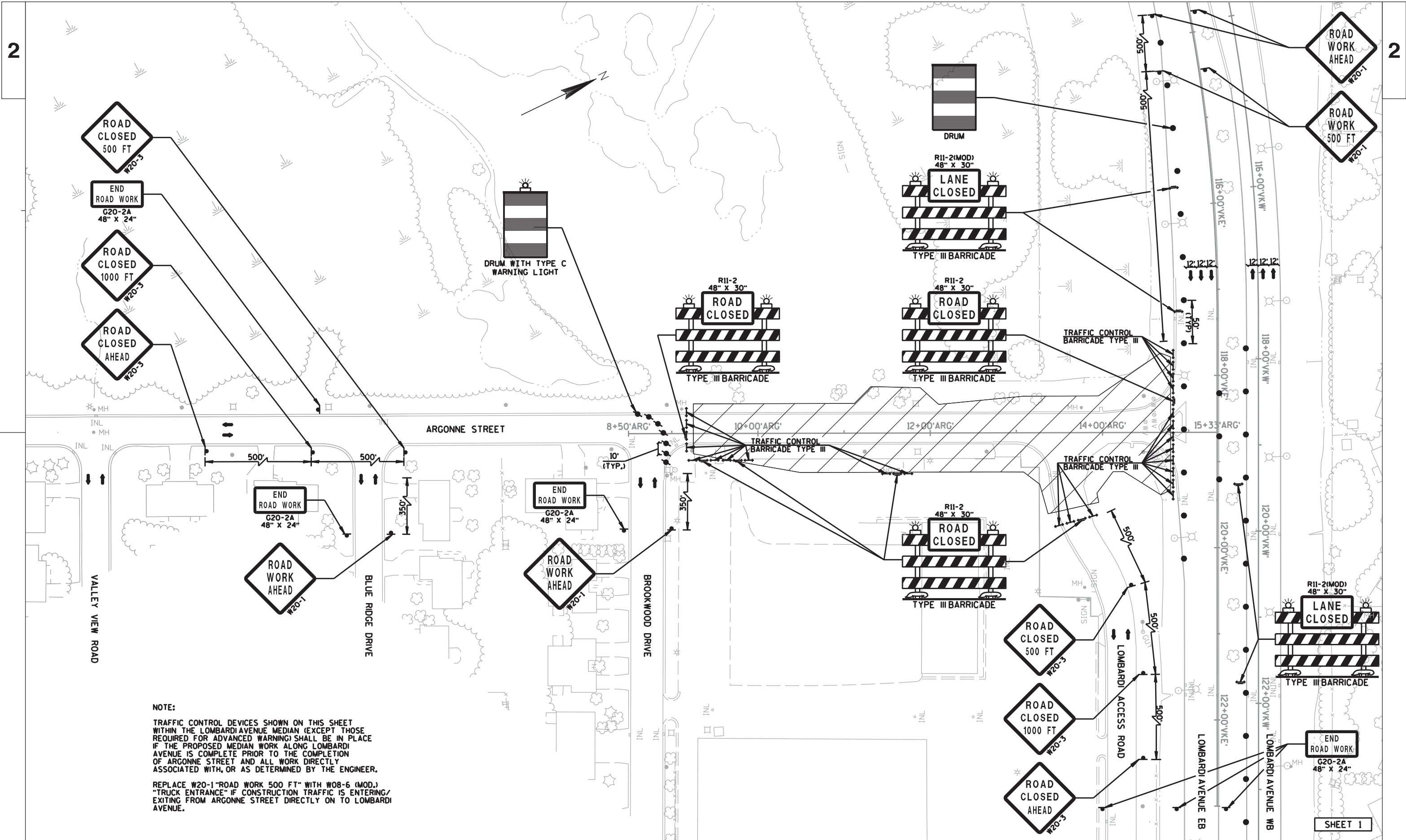
CONSTRUCTION OPERATIONS WHICH MAY BE PERFORMED WITHOUT LANE CLOSURES ALONG LOMBARDI AVENUE SHALL BE APPROVED BY THE ENGINEER PRIOR TO THE BEGINNING OF THE OPERATION.

THE TRAFFIC CONTROL PLAN PROVIDES DETAILS FOR THIS PROJECT AS FOLLOWS:

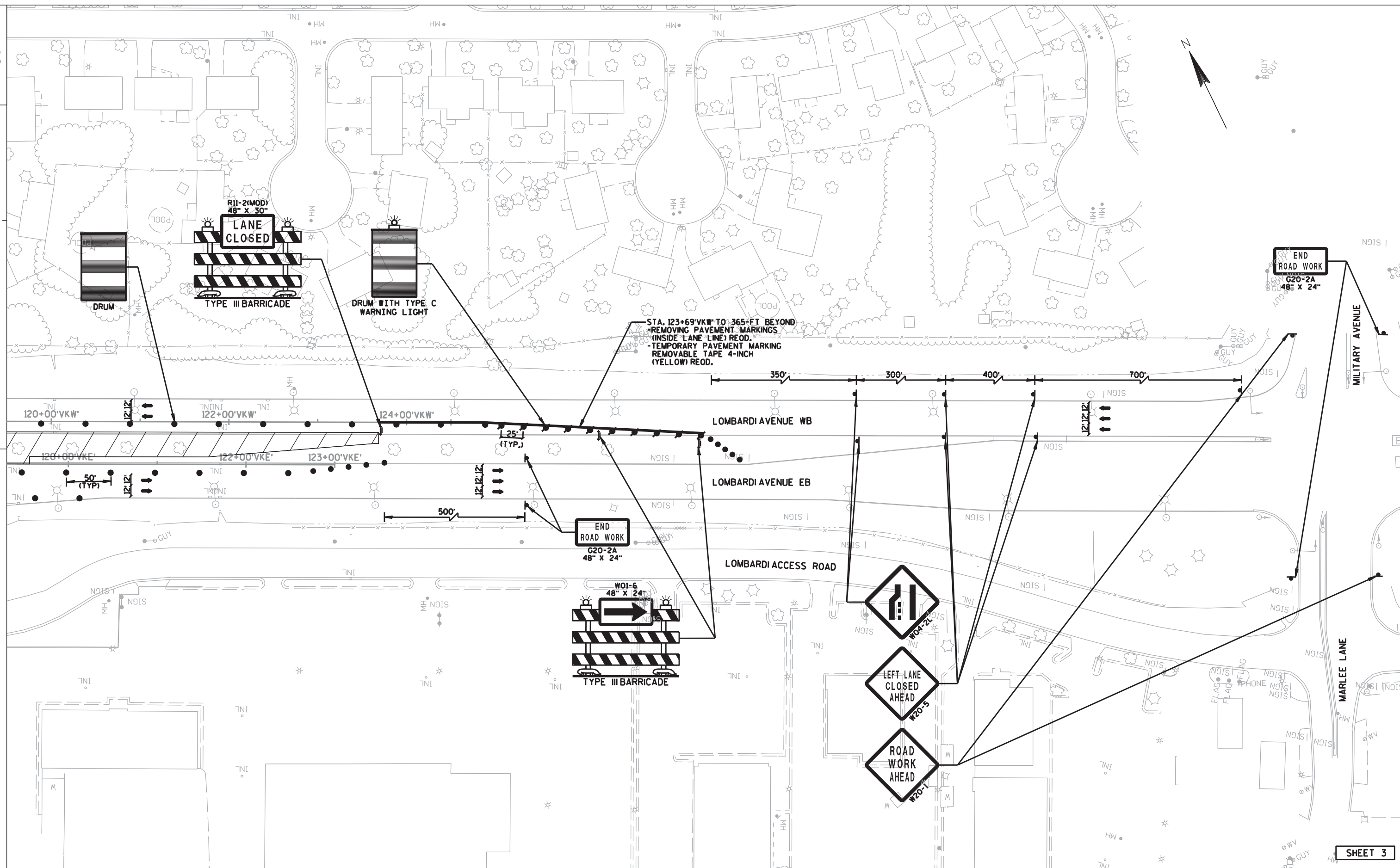
SHEET 1 - FULL CLOSURE OF ARGONNE STREET
SHEETS 2 & 3 - INSIDE LANE CLOSURES ALONG EB AND WB LOMBARDI AVENUE
SHEETS 4 & 5 - OUTSIDE LANE CLOSURES ALONG EB AND WB LOMBARDI AVENUE
SHEETS 6 - 8 - INSIDE TWO LANE CLOSURE ALONG EB LOMBARDI AVENUE AND OUTSIDE TWO LANE CLOSURE ALONG WB LOMBARDI AVENUE

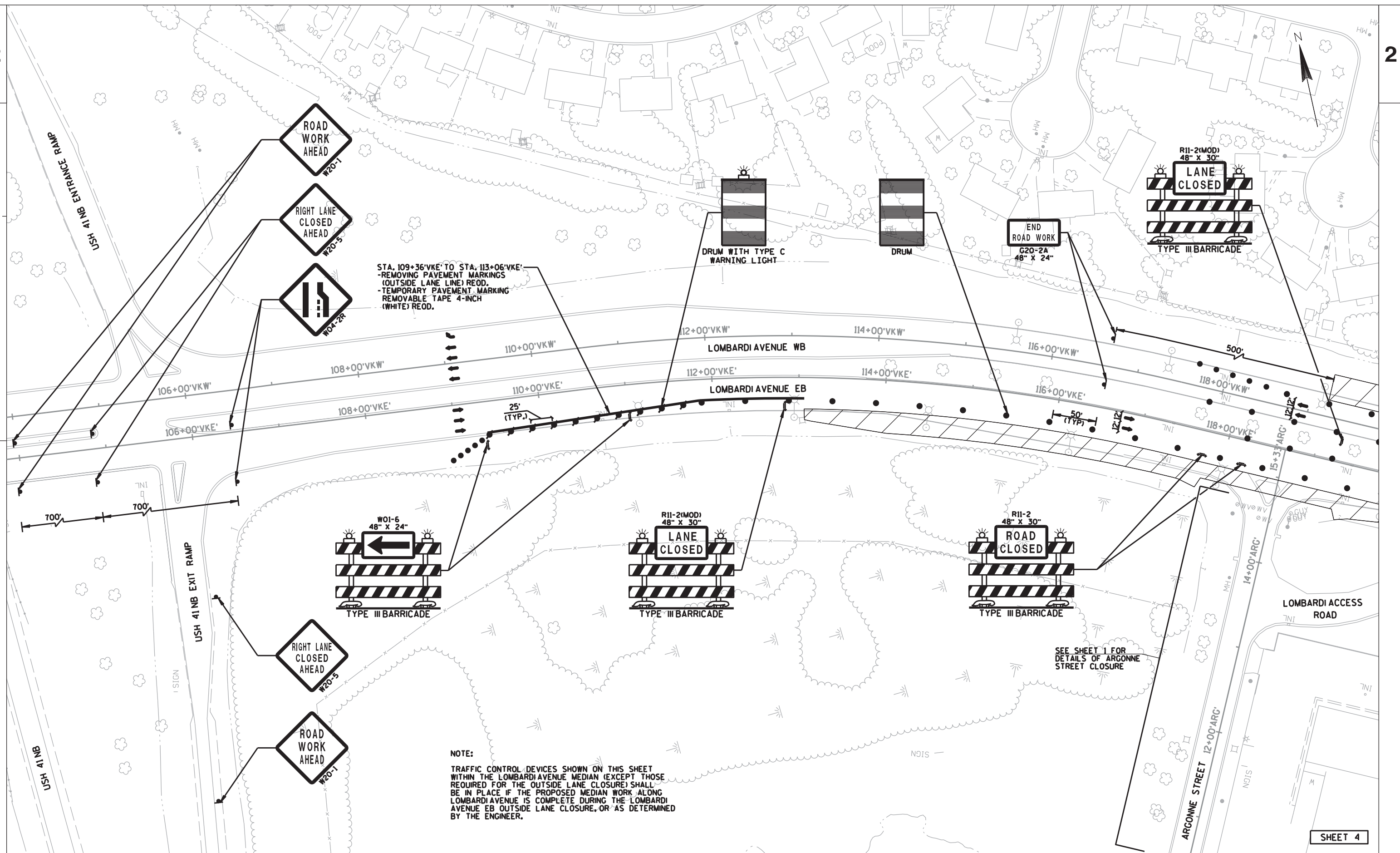
TRAFFIC CONTROL PLANS**DESIGNED BY JT ENGINEERING, INC.****TRAFFIC CONTROL LEGEND**

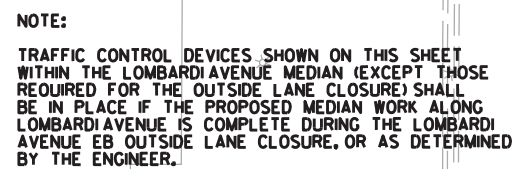
- ↑ TYPE III BARRICADE
- ↑ TYPE III BARRICADE WITH ATTACHED SIGN
- TRAFFIC CONTROL DRUM
- ⚡ TRAFFIC CONTROL DRUM WITH TYPE C STEADY BURN LIGHT
- ⬆ SIGN ON PERMANENT SUPPORT
- ⬆ SIGN ON TEMPORARY SUPPORT
- ➡ TRAFFIC CONTROL ARROW BOARDS

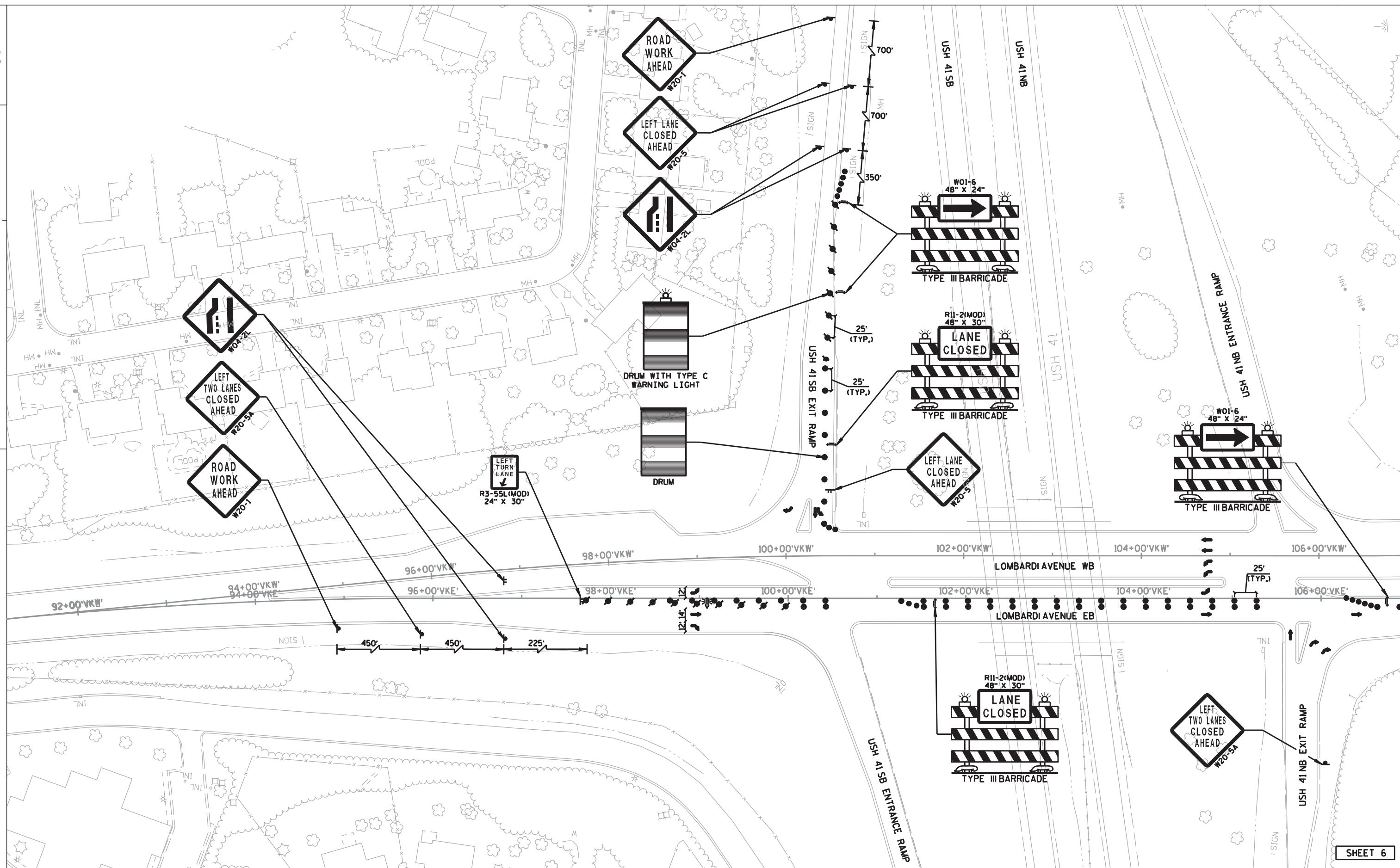


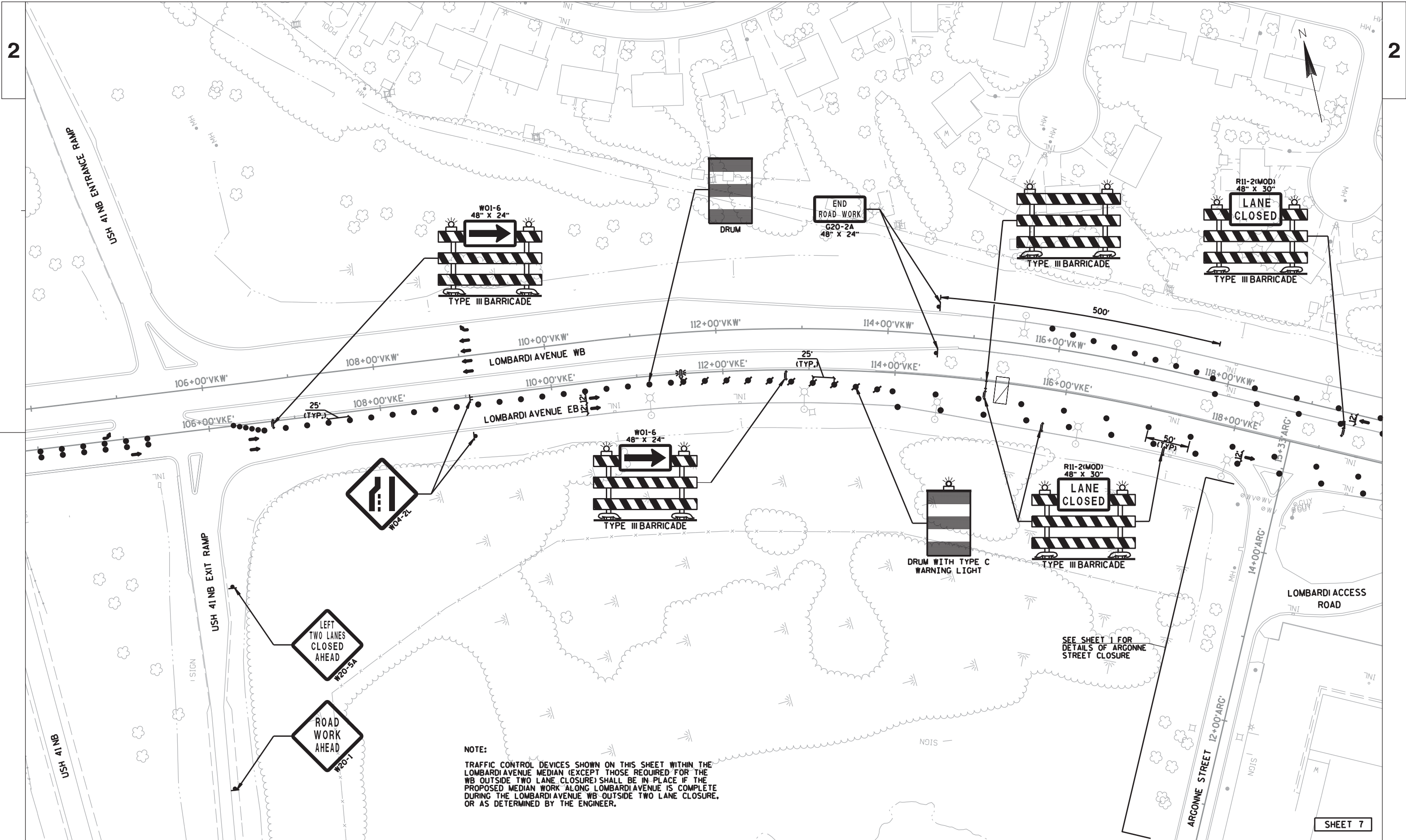
NOTE:
TRAFFIC CONTROL DEVICES SHOWN ON THIS SHEET
WITHIN THE LOMBARDI AVENUE MEDIAN (EXCEPT THOSE
REQUIRED FOR ADVANCED WARNING) SHALL BE IN PLACE
IF THE PROPOSED MEDIAN WORK ALONG LOMBARDI
AVENUE IS COMPLETE PRIOR TO THE COMPLETION
OF ARGONNE STREET AND ALL WORK DIRECTLY
ASSOCIATED WITH, OR AS DETERMINED BY THE ENGINEER.
REPLACE W20-1 "ROAD WORK 500 FT" WITH W08-6 (MOD.)
"TRUCK ENTRANCE" IF CONSTRUCTION TRAFFIC IS ENTERING/
EXITING FROM ARGONNE STREET DIRECTLY ON TO LOMBARDI
AVENUE.

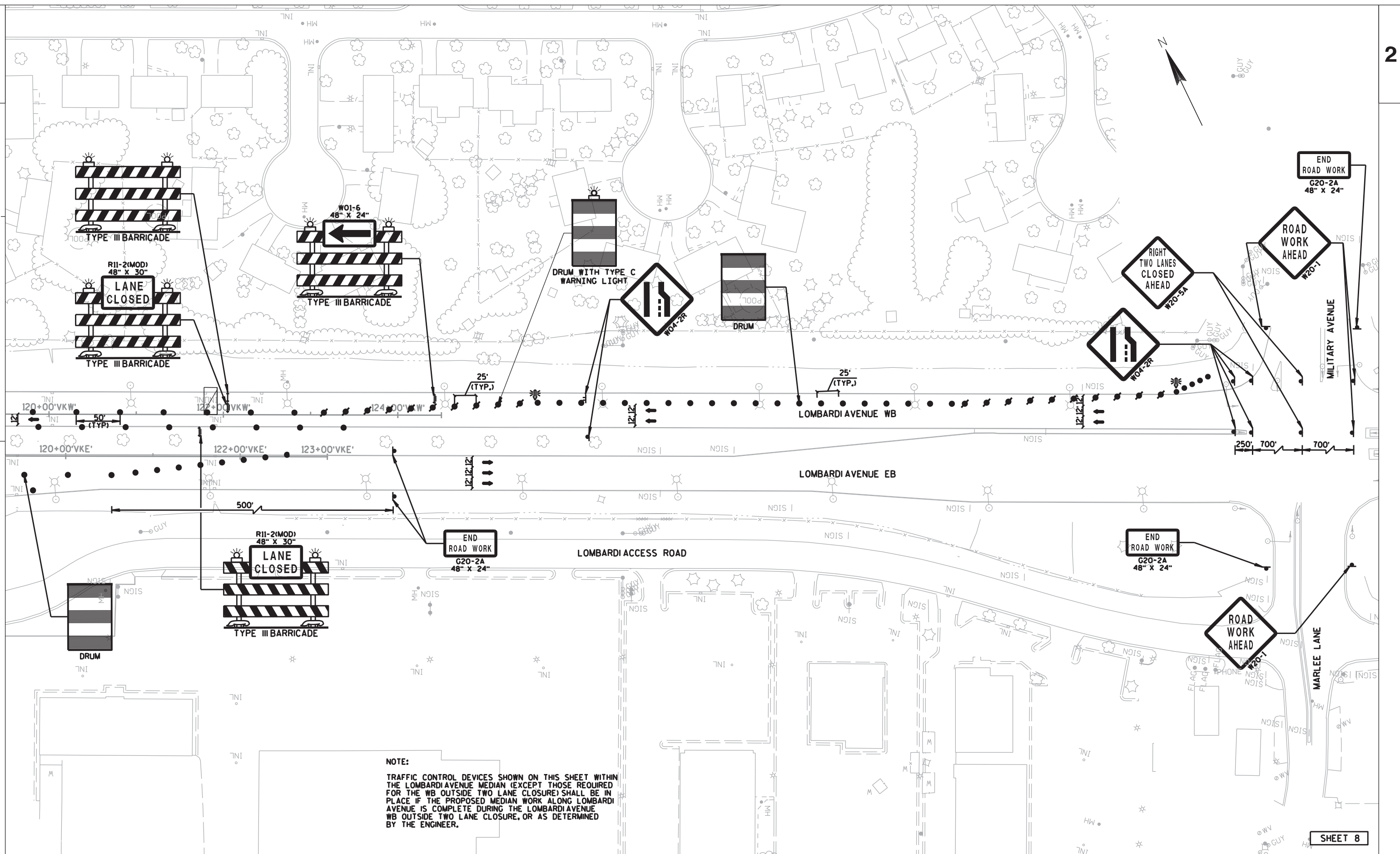












LOMBARDI AVENUE 'VKW'

PI VKW - 2
STA. 106+62.05'
X: 82490.95
Y: 565270.48
BK: S84° 20' 43.89"E
AH: S85° 06' 04.44"E

PI VKW - 3
STA. 107+12.05'
X: 82540.77
Y: 565266.21
BK: S85° 06' 04.44"E
AH: S84° 16' 21.46"E
CURVE VKW - 2

PI STA. 114+08.58'
X:83233.82
Y: 565196.70
DELTA: 20°09'07"
DEG: 2°54'30.3"
L: 692.878'
T: 350.055'
R: 1970.000'
PC STA: 110+58.53'
PT STA: 117+51.40'
BK: S84° 16' 21.46"E
AH: S64° 07' 15.10"E

PI VKW - 4
STA. 124+49.98'
X: 84177.29
Y: 564739.00
BK: S64° 07' 15.10"E

LOMBARDI AVENUE 'VKE'

PI VKE - 2
STA: 107+59.14'
X: 82585.25
Y: 565212.93
BK: S84° 20' 46.47"E
AH: S84° 42' 37.21"E

PI VKE - 3
STA. 108+09.79'
X: 82635.69
Y: 565208.26
BK: S84° 42' 37.21"E
AH: S84° 19' 57.45"E

PI VKE - 4
STA. 109+54.90'
X: 82780.09
Y: 565193.93
BK: S84° 19' 57.45"E
AH: S84° 30' 43.14"E

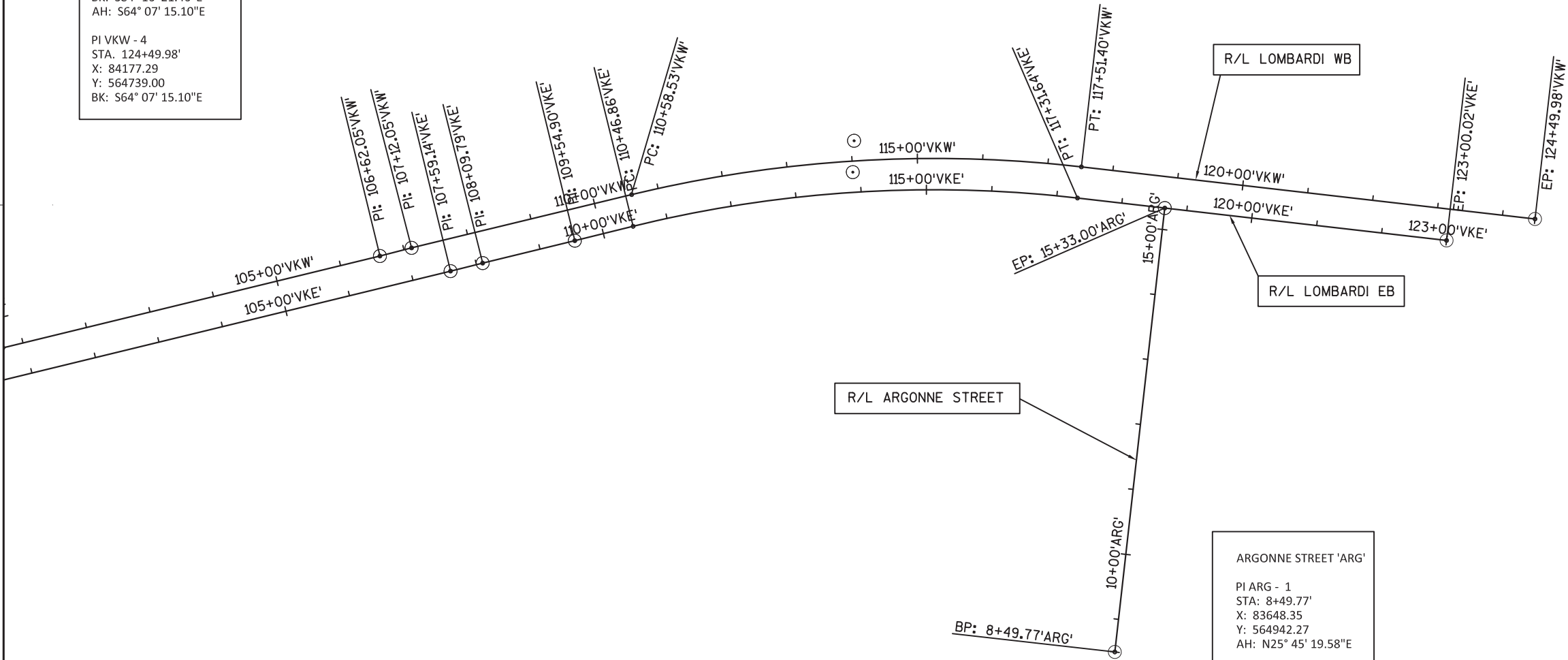
CURVE VKE - 2PI
STA: 113+92.91'
X: 83216.09
Y: 565152.04
DELTA: 20°23'53.9"
DEG: 2°58'43.8"
L: 684.776'
T: 346.051'
R: 1923.430'
PC STA: 110+46.86'
PT STA: 117+31.64'
BK: S84° 30' 43.14"E
AH: S64° 06' 49.09"E

PI VKE - 5
STA: 123+00.02'
X: 84038.77
Y: 564752.81
BK: S64° 06' 49.09"E

ARGONNE STREET 'ARG'

PI ARG - 1
STA: 8+49.77'
X: 83648.35
Y: 564942.27
AH: N25° 45' 19.58"E

PI ARG - 2
STA: 15+33.00'
X: 83648.35
Y: 564942.27
BK: N25° 45' 19.58"E



DATE 04JAN13		E S T I M A T E O F Q U A N T I T I E S			
LINE				1133-03-88	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0105	CLEARING	STA	5.000	5.000
0020	201.0205	GRUBBING	STA	5.000	5.000
0030	204.0100	REMOVING PAVEMENT	SY	1,400.000	1,400.000
0040	204.0150	REMOVING CURB & GUTTER	LF	1,880.000	1,880.000
0050	204.0190	REMOVING SURFACE DRAINS	EACH	2.000	2.000
0060	204.0220	REMOVING INLETS	EACH	5.000	5.000
0070	204.0245	REMOVING STORM SEWER (SIZE) 01. 15-INCH	LF	87.000	87.000
0080	205.0100	EXCAVATION COMMON	CY	3,923.000	3,923.000
0090	213.0100	FINISHING ROADWAY (PROJECT) 01. 1133-03-88	EACH	1.000	1.000
0100	305.0120	BASE AGGREGATE DENSE 1 1/4-INCH	TON	3,060.000	3,060.000
0110	311.0110	BREAKER RUN	TON	5,150.000	5,150.000
0120	415.0080	CONCRETE PAVEMENT 8-INCH	SY	3,395.000	3,395.000
0130	415.0090	CONCRETE PAVEMENT 9-INCH	SY	2,540.000	2,540.000
0140	415.1090	CONCRETE PAVEMENT HES 9-INCH	SY	170.000	170.000
0150	416.0170	CONCRETE DRIVEWAY 7-INCH	SY	70.000	70.000
0160	416.0610	DRILLED TIE BARS	EACH	600.000	600.000
0170	416.0620	DRILLED DOWEL BARS	EACH	60.000	60.000
0180	455.0120	ASPHALTIC MATERIAL PG64-28	TON	1.000	1.000
0190	455.0605	TACK COAT	GAL	2.000	2.000
0200	460.1101	HMA PAVEMENT TYPE E-1	TON	16.000	16.000
0210	460.2000	INCENTIVE DENSITY HMA PAVEMENT	DOL	20.000	20.000
0220	520.8000	CONCRETE COLLARS FOR PIPE	EACH	9.000	9.000
0230	522.1012	APRON ENDWALLS FOR CULVERT PIPE REINFORCED CONCRETE 12-INCH	EACH	1.000	1.000
0240	601.0342	CONCRETE CURB & GUTTER INTEGRAL 18-INCH	LF	350.000	350.000
0250	601.0409	CONCRETE CURB & GUTTER 30-INCH TYPE A	LF	1,450.000	1,450.000
0260	601.0452	CONCRETE CURB & GUTTER INTEGRAL 30-INCH TYPE D	LF	1,035.000	1,035.000
0270	602.0405	CONCRETE SIDEWALK 4-INCH	SF	830.000	830.000
0280	608.0312	STORM SEWER PIPE REINFORCED CONCRETE CLASS III 12-INCH	LF	284.000	284.000
0290	608.0315	STORM SEWER PIPE REINFORCED CONCRETE CLASS III 15-INCH	LF	122.000	122.000
0300	611.0420	RECONSTRUCTING MANHOLES	EACH	1.000	1.000
0310	611.0530	MANHOLE COVERS TYPE J	EACH	2.000	2.000
0320	611.0624	INLET COVERS TYPE H	EACH	12.000	12.000
0330	611.0639	INLET COVERS TYPE H-S	EACH	1.000	1.000
0340	611.2008	MANHOLES 8-FT DIAMETER	EACH	2.000	2.000
0350	611.3004	INLETS 4-FT DIAMETER	EACH	11.000	11.000
0360	611.3230	INLETS 2X3-FT	EACH	2.000	2.000
0370	611.8115	ADJUSTING INLET COVERS	EACH	1.000	1.000
0380	619.1000	MOBILIZATION	EACH	1.000	1.000
0390	620.0300	CONCRETE MEDIAN SLOPED NOSE	SF	204.000	204.000
0400	624.0100	WATER	MGAL	80.000	80.000
0410	625.0100	TOPSOIL	SY	3,000.000	3,000.000
0420	625.0500	SALVAGED TOPSOIL	SY	225.000	225.000
0430	627.0200	MULCHING	SY	3,225.000	3,225.000
0440	628.1504	SILT FENCE	LF	1,500.000	1,500.000
0450	628.1520	SILT FENCE MAINTENANCE	LF	800.000	800.000
0460	628.1905	MOBILIZATIONS EROSION CONTROL	EACH	3.000	3.000
0470	628.1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	6.000	6.000
0480	628.2004	EROSION MAT CLASS I TYPE B	SY	2,200.000	2,200.000
0490	628.2006	EROSION MAT URBAN CLASS I TYPE A	SY	2,150.000	2,150.000
0500	628.7005	INLET PROTECTION TYPE A	EACH	25.000	25.000

DATE 04JAN13		E S T I M A T E O F Q U A N T I T I E S			
LINE				1133-03-88	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0510	628.7010	INLET PROTECTION TYPE B	EACH	5.000	5.000
0520	628.7015	INLET PROTECTION TYPE C	EACH	20.000	20.000
0530	628.7020	INLET PROTECTION TYPE D	EACH	5.000	5.000
0540	629.0210	FERTILIZER TYPE B	CWT	2.000	2.000
0550	630.0120	SEEDING MIXTURE NO. 20	LB	90.000	90.000
0560	630.0200	SEEDING TEMPORARY	LB	50.000	50.000
0570	634.0614	POSTS WOOD 4X6-INCH X 14-FT	EACH	14.000	14.000
0580	634.0616	POSTS WOOD 4X6-INCH X 16-FT	EACH	9.000	9.000
0590	637.0202	SIGNS REFLECTIVE TYPE II	SF	171.930	171.930
0600	637.0402	SIGNS REFLECTIVE FOLDING TYPE II	SF	5.180	5.180
0610	638.2602	REMOVING SIGNS TYPE II	EACH	6.000	6.000
0620	638.3000	REMOVING SMALL SIGN SUPPORTS	EACH	6.000	6.000
0630	643.0100	TRAFFIC CONTROL (PROJECT) 01. 1133-03-88	EACH	1.000	1.000
0640	643.0300	TRAFFIC CONTROL DRUMS	DAY	6,607.000	6,607.000
0650	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	2,809.000	2,809.000
0660	643.0705	TRAFFIC CONTROL WARNING LIGHTS TYPE A	DAY	2,210.000	2,210.000
0670	643.0715	TRAFFIC CONTROL WARNING LIGHTS TYPE C	DAY	1,638.000	1,638.000
0680	643.0800	TRAFFIC CONTROL ARROW BOARDS	DAY	12.000	12.000
0690	643.0900	TRAFFIC CONTROL SIGNS	DAY	3,651.000	3,651.000
0700	643.1050	TRAFFIC CONTROL SIGNS PCMS	DAY	54.000	54.000
0710	646.0106	PAVEMENT MARKING EPOXY 4-INCH	LF	1,050.000	1,050.000
0720	646.0126	PAVEMENT MARKING EPOXY 8-INCH	LF	1,800.000	1,800.000
0730	646.0600	REMOVING PAVEMENT MARKINGS	LF	380.000	380.000
0740	647.0166	PAVEMENT MARKING ARROWS EPOXY TYPE 2	EACH	6.000	6.000
0750	647.0356	PAVEMENT MARKING WORDS EPOXY	EACH	3.000	3.000
0760	647.0456	PAVEMENT MARKING CURB EPOXY	LF	60.000	60.000
0770	647.0566	PAVEMENT MARKING STOP LINE EPOXY 18-INCH	LF	55.000	55.000
0780	647.0606	PAVEMENT MARKING ISLAND NOSE EPOXY	EACH	4.000	4.000
0790	647.0746	PAVEMENT MARKING DIAGONAL EPOXY 24-INCH	LF	45.000	45.000
0800	649.0400	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH	LF	1,480.000	1,480.000
0810	652.0225	CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH	LF	83.000	83.000
0820	652.0235	CONDUIT RIGID NONMETALLIC SCHEDULE 40 3-INCH	LF	2,592.000	2,592.000
0830	652.0615	CONDUIT SPECIAL 3-INCH	LF	144.000	144.000
0840	652.0800	CONDUIT LOOP DETECTOR	LF	514.000	514.000
0850	653.0135	PULL BOXES STEEL 24X36-INCH	EACH	5.000	5.000
0860	653.0140	PULL BOXES STEEL 24X42-INCH	EACH	9.000	9.000
0870	654.0101	CONCRETE BASES TYPE 1	EACH	7.000	7.000
0880	654.0113	CONCRETE BASES TYPE 13	EACH	2.000	2.000
0890	654.0217	CONCRETE CONTROL CABINET BASES TYPE 9 SPECIAL	EACH	1.000	1.000
0900	655.0230	CABLE TRAFFIC SIGNAL 5-14 AWG	LF	892.000	892.000
0910	655.0260	CABLE TRAFFIC SIGNAL 12-14 AWG	LF	1,144.000	1,144.000
0920	655.0515	ELECTRICAL WIRE TRAFFIC SIGNALS 10 AWG	LF	1,510.000	1,510.000
0930	655.0700	LOOP DETECTOR LEAD IN CABLE	LF	1,235.000	1,235.000
0940	655.0800	LOOP DETECTOR WIRE	LF	2,056.000	2,056.000
0950	657.0100	PEDESTAL BASES	EACH	7.000	7.000
0960	657.0420	TRAFFIC SIGNAL STANDARDS ALUMINUM 13-FT	EACH	7.000	7.000
0970	657.1355	INSTALL POLES TYPE 12	EACH	2.000	2.000
0980	657.1540	INSTALL MONOTUBE ARMS 40-FT	EACH	1.000	1.000
0990	657.1550	INSTALL MONOTUBE ARMS 50-FT	EACH	1.000	1.000

DATE 04JAN13		E S T I M A T E O F Q U A N T I T I E S				
LINE						1133-03-88
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY	
1000	658.0110	TRAFFIC SIGNAL FACE 3-12 INCH VERTICAL	EACH	16.000	16.000	
1010	658.0215	BACKPLATES SIGNAL FACE 3 SECTION 12-INCH	EACH	16.000	16.000	
1020	658.0600	LED MODULES 12-INCH RED BALL	EACH	9.000	9.000	
1030	658.0605	LED MODULES 12-INCH YELLOW BALL	EACH	9.000	9.000	
1040	658.0610	LED MODULES 12-INCH GREEN BALL	EACH	9.000	9.000	
1050	658.0615	LED MODULES 12-INCH RED ARROW	EACH	7.000	7.000	
1060	658.0620	LED MODULES 12-INCH YELLOW ARROW	EACH	10.000	10.000	
1070	658.0625	LED MODULES 12-INCH GREEN ARROW	EACH	7.000	7.000	
1080	658.5069	SIGNAL MOUNTING HARDWARE (LOCATION) 001. CTH VK / ARGONNE	LS	1.000	1.000	
1090	690.0150	SAWING ASPHALT	LF	70.000	70.000	
1100	690.0250	SAWING CONCRETE	LF	1,800.000	1,800.000	
1110	715.0415	INCENTIVE STRENGTH CONCRETE PAVEMENT	DOL	1,639.000	1,639.000	
1120	ASP. 1T0A	ON-THE-JOB TRAINING APPRENTICE AT \$5. 00/HR	HRS	1,200.000	1,200.000	
1130	ASP. 1T0G	ON-THE-JOB TRAINING GRADUATE AT \$5.00/HR	HRS	540.000	540.000	
1140	SPV.0060	SPECIAL 452. TRAFFIC SIGNAL CONTROLLER AND CABINET	EACH	1.000	1.000	
1150	SPV.0060	SPECIAL 650. ADJUSTING WATER VALVE BOX	EACH	3.000	3.000	
1160	SPV.0075	SPECIAL 001. STREET SWEEPING	HRS	20.000	20.000	
1170	SPV.0105	SPECIAL 001. SURVEY PROJECT 1133-03-88	LS	1.000	1.000	
1180	SPV.0105	SPECIAL 002. CONCRETE PAVEMENT JOINT LAYOUT	LS	1.000	1.000	
1190	SPV.0180	SPECIAL 001. CONCRETE JOINT SEALER	SY	6,105.000	6,105.000	

3

CLEARING AND GRUBBING			
		201.0105	201.0205
STATION - STATION	LOCATION	CLEARING STA	GRUBBING STA
12+50'ARG' - 13+50'ARG'	ARGONNE STREET, LT	1	1
118+00'VKW' - 122+00'VKW'	LOMBARDI AVENUE, MEDIAN	4	4
TOTALS		5	5

REMOVING PAVEMENT			
204.0100			
STATION - STATION	LOCATION	SY	COMMENTS
113+15'VKW' - 121+20'VKW'	LOMBARDI AVENUE RT. TURN	1,230	
115+25'VKW' - 115+45'VKW'	LOMBARDI AVENUE EB	85	FOR LOOP DETECTOR INSTALLATION, SEE REMOVAL PLAN
121+65'VKW' - 121+85'VKW'	LOMBARDI AVENUE WB	85	FOR LOOP DETECTOR INSTALLATION, SEE REMOVAL PLAN
TOTAL		1,400	

CONCRETE DRIVEWAY 7-INCH		
416.0170		
STATION - STATION	LOCATION	SY
9+26 'ARG' - 9+50 'ARG'	ARGONNE STREET	25
9+62'ARG' - 9+90'ARG'	ARGONNE STREET	15
11+44'ARG' - 11+79'ARG'	ARGONNE STREET	30
TOTALS		70

ALL ITEMS ON THIS SHEET ARE CATEGORY 1000 UNLESS OTHERWISE NOTED.

STATION - STATION	LOCATION	CONCRETE PAVEMENT 8-INCH SY	CONCRETE PAVEMENT 9-INCH SY	CONCRETE PAVEMENT HES 9-INCH SY	DRILLED TIE BARS EACH	DRILLED DOWEL BARS EACH	715.0415 INCENTIVE STRENGTH CONCRETE PAVEMENT DOL	SPV.0180.002 CONCRETE JOINT SEALER SY	COMMENTS
9+25'ARG' - 14+84'ARG'	ARGONNE STREET	3,395	-	-	-	-	1,019	3,395	
14+25'ARG' - 14+84'ARG'	ARGONNE STREET	-	642	-				642	
113+15'VKW' - 118+85'VKW'	LOMBARDI AVENUE	-	734	-	230	-	220	734	
118+85'VKW' - 121+20'VKW'	LOMBARDI AVENUE	-	210	-	95	-	63	210	
117+85'VKW' - 123+68'VKW'	LOMBARDI AVENUE (LT TURN)	-	954	-	235	-	286	954	
115+25'VKW' - 115+45'VKW'	LOMBARDI AVENUE EB	-	-	85	20	30	26	85	LOOP DETECTOR INSTALLATION
121+65'VKW' - 121+85'VKW'	LOMBARDI AVENUE WB	-	-	85	20	30	26	85	LOOP DETECTOR INSTALLATION
TOTALS		3,395	2,540	170	600	60	1,639	6,105	

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BASE AGGREGATE & BREAKER RUN			
		305.0120 BASE AGGREGATE DENSE 1 1/4-INCH TONS	311.0110 BREAKER RUN TONS
STATION - STATION	LOCATION		
9+25'ARG' - 14+84'ARG'	ARGONNE STREET	1,840	2,750
14+25'ARG' - 14+84'ARG'	ARGONNE STREET	310	620
13+08'ARG' - 14+74'ARG'	ARGONNE STREET MEDIAN	20	-
113+15'VKW' - 118+85'VKW'	LOMBARDI AVENUE	340	680
118+85'VKW' - 121+20'VKW'	LOMBARDI AVENUE	120	240
117+85'VKW' - 123+68'VKW'	LOMBARDI AVENUE (LT TURN)	430	860
TOTALS		3,060	5,150

REMOVING CURB AND GUTTER, REMOVING SURFACE DRAINS			
		204.0150 REMOVING CURB & GUTTER LF	204.0190 REMOVING SURFACE DRAINS EACH
STATION - STATION	LOCATION		
9+25'ARG' - 14+33'ARG'	ARGONNE STREET, LT.	505	-
9+25'ARG' - 14+33'ARG'	ARGONNE STREET, RT.	600	-
117+85'VKW' - 119+75'VKW'	LOMBARDI AVENUE MEDIAN	190	-
117+85'VKW' - 123+69'VKW'	LOMBARDI AVENUE MEDIAN	585	-
14+00'ARG' - 14+00'ARG	ARGONNE STREET, LT.	-	1
14+30'ARG' - 14+30'ARG'	ARGONNE STREET, RT.	-	1
TOTALS		1,880	2

CONCRETE PAVEMENT								
415.0080	415.0090	415.1090	416.0610	416.0620	715.0415	SPV.0180.002		
CONCRETE PAVEMENT	CONCRETE PAVEMENT	CONCRETE PAVEMENT HES	DRILLED TIE BARS	DRILLED DOWEL BARS	INCENTIVE STRENGTH CONCRETE PAVEMENT	CONCRETE JOINT SEALER		
8-INCH SY	9-INCH SY	9-INCH SY	EACH	EACH	DOL	SY	COMMENTS	
3,395	-	-	-	-	1,019	3,395		
-	642	-				642		
-	734	-	230	-	220	734		
-	210	-	95	-	63	210		
-	954	-	235	-	286	954		
-	-	85	20	30	26	85	LOOP DETECTOR INSTALLATION	
-	-	85	20	30	26	85	LOOP DETECTOR INSTALLATION	
TOTALS	3,395	2,540	170	600	60	1,639	6,105	

PROJECT NO: 1133-03-88	HWY: ARGONNE STREET	COUNTY: BROWN	MISCELLANEOUS QUANTITIES	SHEET	E
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EARTHWORK									
FROM/TO STATION	Location	205.0100* Common Excavation (1)		Salvaged/ Unusable Pavement Material (4)	Available Material (5)	Unexpanded Fill	Expanded Fill (6) Factor 1.25	Mass Ordinate +/- (7)	Waste
		Cut (2) (CY)	EBS Excavation (3) (CY)						
9+25'ARG' - 14+75'ARG'	ARGONNE STREET	3,349	0	233	3,117	7	9	3,108	3,108
113+25'VKW' - 117+32'VKW'	LOMBARDI AVE	477	0	0	477	442	553	-76	0
119+50'VKW' - 120+75'VKW'	LOMBARDI AVE	97	0	0	97	9	11	86	86
		3,923	0	233	3,691	458	572	3,119	3,194
TOTALS		3,923							

- 1) Common Excavation is the sum of the Cut and EBS Excavation columns
2) Salvaged/Unsuable Pavement Material is included in Cut
3) EBS Excavation to be backfilled with Breaker Run
4) Salvaged/Unusable Pavement Material
5) Available Material = Cut - Salvaged/Unusuable Pavement Material
6) Expanded Fill. Factor = 1.25
7) The Mass Ordinate + or - Qty calculated for the Division. Positive quantity indicates an excess of material within the Division. Negative indicates a shortage of material within the Division.
8) Structure Excavation limits are assumed to be 70% of the retaining wall height. This is for informational purposes only, and will vary depending on shop drawing design.
9) Roadway Embankment = (Fill + EBS)
- ALL ITEMS ON THIS SHEET ARE CATEGORY 1000 UNLESS OTHERWISE NOTED.

CONCRETE CURB & GUTTER				
STATION - STATION	LOCATION	601.0342	601.0409	601.0452
		CONCRETE CURB & GUTTER INTEGRAL 18-INCH LF	CONCRETE CURB & GUTTER 30-INCH TYPE A LF	CONCRETE CURB & GUTTER INTEGRAL 30-INCH TYPE D LF
13+06'ARG' - 14+76'ARG'	ARGONNE STREET MEDIAN	350	-	-
9+25'ARG' - 13+47'ARG'	ARGONNE STREET, RT.	-	-	455
13+81'ARG' - 14+25'ARG'	ARGONNE STREET, RT.	-	-	72
9+25'ARG' - 11+44'ARG'	ARGONNE STREET, LT.	-	-	239
11+76'ARG' - 14+25'ARG'	ARGONNE STREET, LT.	-	-	269
113+15'VKW' - 118+50'VKW'	LOMBARDI AVENUE, RT.	-	543	-
119+18'VKW' - 121+20'VKW'	LOMBARDI AVENUE, RT.	-	237	-
117+85'VKW' - 118+59'VKW'	LOMBARDI AVENUE, MEDIAN	-	160	-
119+20'VKW' - 123+69'VKW'	LOMBARDI AVENUE, MEDIAN	-	510	-
TOTALS		350	1,450	1,035

CONCRETE MEDIAN SLOPED NOSE, CONCRETE SIDEWALK			
STATION - STATION	LOCATION	620.0300 CONCRETE MEDIAN SLOPED NOSE SF	602.0405 CONCRETE SIDEWALK 4-INCH SF
13+08'ARG' - 14+74'ARG	ARGONNE STREET MEDIAN	-	830
13+06'ARG' - 13+14'ARG'	ARGONNE STREET MEDIAN	50	-
14+75'ARG' - 14+69'ARG'	ARGONNE STREET MEDIAN	50	-
118+52'VKW' - 118+59'VKW'	LOMBARDI AVENUE MEDIAN	52	-
119+20'VKW' - 119+27'VKW'	LOMBARDI AVENUE MEDIAN	52	-
TOTALS		204	830

HMA PAVEMENT				
STATION - STATION	LOCATION	460.1101 HMA PAVEMENT TYPE E-1 TON	455.0120 ASPHALTIC MATERIAL PG64-28 TON	455.0605 TACK COAT GAL
9+15'ARG' - 9+25'ARG'	ARGONNE STREET	8	0.5	1
	LOMBARDI FRONTAGE ROAD	8	0.5	1
TOTALS		16	1	2

<u>MOBILIZATIONS EROSION CONTROL</u>			<u>EROSION CONTROL</u>									
	628.1905	628.1910			628.1504	628.1520	628.2004	628.2006	628.7005	628.7010	628.7015	628.7020
	MOBILIZATIONS	MOBILIZATIONS			SILT	SILT	EROSION MAT	EROSION MAT	INLET	INLET	INLET	INLET
	EROSION	EROSION			FENCE	FENCE	CLASS I	CLASS I	PROTECTION	PROTECTION	PROTECTION	PROTECTION
	CONTROL	CONTROL			LF	LF	TYPE B	TYPE A	TYPE A	TYPE B	TYPE C	TYPE D
STAGE	EACH	EACH	STATION - STATION	LOCATION					EACH	EACH	EACH	EACH
			9+25'ARG' - 14+97'ARG	ARGONNE STREET	455	230	-	650	11	-	8	3
			113+00'VKW' - 121+50'VKW'	LOMBARDI AVENUE	700	350	1,700	1,000	7	-	7	1
ARGONNE CONSTRUCTION	1	2										
LOMBARDI CONSTRUCTION	2	4										
TOTALS	3	6										
			UNDISTRIBUTED		345	220	500	500	7	5	5	1
			TOTALS		1,500	800	2,200	2,150	25	5	20	5

LANDSCAPING								
		624.0100	625.0100	625.0500	627.0200	629.0210	630.0120	630.0200
		* SALVAGED TOPSOIL				FERTILIZER	SEEDING MIXTURE	SEEDING
STATION - STATION	LOCATION	WATER MGAL	TOPSOIL SY	TOPSOIL (SY)	MULCHING SY	TYPE B CWT	NO. 20 LB	TEMPORARY LB
9+25'ARG' - 14+97'ARG'	ARGONNE STREET	16	540	180	720	0.3	19	10
113+15'VKW' - 123+69'VKW'	LOMBARDI, RT	37	1,640	-	1,640	1	44	22
113+15'VKW' - 123+69'VKW'	LOMBARDI, MEDIAN	5	220	-	220	0.1	6	3
UNDISTRIBUTED		22	600	45	645	0.4	20	15
TOTALS		80	3,000	225	3,225	2	90	50
* ESTIMATED QUANTITY OF PHRAGMITES SOIL TO BE KEPT ON PROJECT SITE.								

PAVEMENT MARKING											
		646.0106	646.0126	647.0166	647.0356	647.0456	647.0566	647.0606	647.0746		
		EPOXY 4-INCH	EPOXY 8-INCH	ARROWS		WORDS	EPOXY	STOP LINE	EPOXY	DIAGONAL	
		12.5 FT LINE	3 FT LINE	EPOXY TYPE 2	EPOXY	CURB	EPOXY	EPOXY	ISLAND	EPOXY	
		4-INCH	8-INCH	TYPE 2	EPOXY	CURB	EPOXY	18-INCH	NOSE	24-INCH	
STATION - STATION	LOCATION	YELLOW LF	WHITE LF	WHITE LF	WHITE LF	EACH	EACH	YELLOW LF	LF	YELLOW EACH	WHITE LF
9+25'ARG' - 14+75'ARG'	ARGONNE STREET	800	170	-	865	6	3	30	55	2	-
113+00'VKW' - 124+00'VKW'	LOMBARDI AVENUE	-	-	80	935	-	-	30	-	2	45
TOTALS		800	170	80	1,800	6	3	60	55	4	45
		1,050									

TRAFFIC CONTROL															
		643.0300		643.0420		643.0705		643.0715		643.0800		643.0900		643.1050	
CATEGORY	LOCATION	LENGTH CALENDAR DAYS	TRAFFIC CONTROL DRUMS		TRAFFIC CONTROL BARRICADES		TRAFFIC CONTROL WARNING LIGHTS				TRAFFIC CONTROL ARROW BOARDS		TRAFFIC CONTROL SIGNS		TRAFFIC CONTROL
			EACH	DAYS	EACH	DAYS	TYPE A		TYPE C		EACH	DAYS	EACH	DAYS	SIGNS PCMS DAYS
							EACH	DAYS	EACH	DAYS					
1000	ARGONNE ST	71	7	497	26	1,846	10	710	7	497	--	--	9	639	7
	LOMBARDIAVE EB	71	16	1,136	2	142	4	284	--	--	--	--	8	568	7
	LOMBARDIAVE WB	71	13	923	2	142	4	284	--	--	--	--	2	142	--
	LOMBARDIACCESS ROAD	71	--	--	4	284	2	142	--	--	--	--	5	355	7
	BROOKWOOD DRIVE	71	--	--	--	--	--	--	--	--	--	--	2	142	--
	BLUE RIDGE DRIVE	71	--	--	--	--	--	--	--	--	--	--	2	142	--
	ARGONNE STREET CLOSURE SUBTOTAL		36	2,556	34	2,414	20	1,420	7	497	--	--	28	1,988	21
	LOMBARDIAVE EB	25	32	800	3	75	6	150	10	250	--	--	13	325	3
	LOMBARDIAVE WB	25	35	875	3	75	6	150	10	250	--	--	13	325	3
	USH 41 NB OFF RAMP	25	--	--	--	--	--	--	--	--	--	--	1	25	--
	MARLEE LANE/MILITARY AVE	25	--	--	--	--	--	--	--	--	--	--	4	100	--
	LOMBARDIAVENUE INSIDE LANE CLOSURE SUBTOTAL		67	1,675	6	150	12	300	20	500	--	--	31	775	6
	LOMBARDIAVE EB	25	43	1,075	5	125	10	250	10	250	--	--	13	325	3
	LOMBARDIAVE WB	25	26	650	3	75	6	150	10	250	--	--	11	275	3
	USH 41 NB OFF RAMP	25	--	--	--	--	--	--	--	--	--	--	2	50	--
	MARLEE LANE/MILITARY AVE	25	--	--	--	--	--	--	--	--	--	--	4	100	--
	LOMBARDIAVENUE OUTSIDE LANE CLOSURE SUBTOTAL		69	1,725	8	200	16	400	20	500	--	--	30	750	6
	LOMBARDIAVE EB	3	120	360	7	21	14	42	20	60	2	6	15	45	7
	LOMBARDIAVE WB	3	76	228	5	15	10	30	20	60	2	6	16	48	7
	USH 41 NB OFF RAMP	3	--	--	--	--	--	--	--	--	--	--	2	6	--
	USH 41 SB OFF RAMP	3	21	63	3	9	6	18	7	21	--	--	9	27	7
	MARLEE LANE/MILITARY AVE	3	--	--	--	--	--	--	--	--	--	--	4	12	--
	LOMBARDIAVENUE TWO LANE CLOSURE SUBTOTAL		217	651	15	45	30	90	47	141	4	12	46	138	21
TOTALS			6,607		2,809		2,210		1,638		12		3,651		54

ALL ITEMS ON THIS SHEET ARE CATEGORY
1000 UNLESS OTHERWISE NOTED.

TRAFFIC CONTROL - PAVEMENT MARKINGS

		646.0600	649.0400	
		REMOVING PAVEMENT MARKINGS	TEMPORARY PAVEMENT MARKING REMOVABLE TAPE 4-INCH	
CATEGORY	LOCATION	LF	WHITE LF	YELLOW LF
1000	LOMBARDI AVE EB	95	--	370
	LOMBARDI AVE WB	95	--	370
	LOMBARDI AVENUE INSIDE LANE CLOSURE SUBTOTAL	190	0	740
	LOMBARDI AVE EB	95	370	--
	LOMBARDI AVE WB	95	370	--
	LOMBARDI AVENUE OUTSIDE LANE CLOSURE SUBTOTAL	190	740	0
SUBTOTAL		380	740	740
TOTALS		380	1480	

SAWING

		690.0150	690.0250	COMMENTS
		SAWING ASPHALT LF	SAWING CONCRETE LF	
STATION - STATION	LOCATION	LF	LF	
9+25'ARG' - 9+25'ARG'	ARGONNE STREET	35	-	
13+48'ARG' - 1383'ARG'	LOMBARDI ACCESS RD.	35	-	
113+15'VKW' - 121+20'VKW'	LOMBARDI, RT TURN LANE	-	800	
117+85'VKW' - 119+75'VKW'	LOMBARDI MEDIAN	-	200	
117+85'VKW' - 123+69'VKW'	LOMBARDI MEDIAN	-	590	
115+25'VKW' - 115+45'VKW'	LOMBARDI AVENUE EB	-	105	LOOP DETECTOR INSTALL
121+65'VKW' - 121+85'VKW'	LOMBARDI AVENUE WB	-	105	LOOP DETECTOR INSTALL
TOTALS		70	1,800	

ADJUSTING WATER VALVE BOX

SPV.0060.650		
CATEGORY	LOCATION	EACH
1700	14+50 'ARG' - 14+60 'ARG'	3
1700 SUBTOTAL		3
TOTAL		3

ERECTION AND REMOVAL OF TYPE II SIGNS AND SUPPORTS

SIGN NO.	LOCATION	SIGN CODE	W X H	637.0202 SIGNS REFLECTIVE TYPE II S. F.	637.0402 SIGNS REFLECTIVE FOLDING TYPE II S. F.	634.0614 POSTS WOOD 4x6x14 EACH	634.0616 POSTS WOOD 4x6x16 EACH	638.2602 REMOVING SIGNS TYPE II EACH	638.3000 REMOVING SMALL SIGN SUPPORTS EACH	REMARKS
1	LOMBARDI AVE / CTH VK	D1-1	78" X 15"	8.13		1	1			ARGONNE ST, SEE SIGN DETAIL SHEET
2	"	R3-20R	24" X 36"	6.00			1			
3	"	R5-1A	42" X 30"	8.75		1				
4	"	R5-1	36" X 36"	9.00			1			
5	ARGONNE ST	R1-1F	30" X 30"		5.18					MOUNT TO TRAFFIC SIGNAL
6	"	R2-1	24" X 30"	5.00		1				35 MPH
6A	"	R7-1D						1	1	
7	"	R4-7	24" X 30"	5.00		1				
8	"	W3-3	36" X 36"	9.00		1				
8A	"	R3-8R	54" X 30"	11.25		1				
9	"	R3-7R	30" X 30"	6.25		1				
10	"	R10-7	24" X 30"	5.00		1				
11	"	R6-2R	24" X 30"	5.00		1				
12	LOMBARDI ACCESS RD	R1-1	30" X 30"	5.18		1		1	1	
13	"	R6-2R	24" X 30"	5.00		1				
14	ARGONNE ST	R4-7						1	1	
15	"	R3-2								
16	"	R1-2						1	1	
16A	"	R6-2R	24" X 30"	5.00						MOUNT TO TRAFFIC SIGNAL
17	"	R6-3A	30" X 24"	5.00						MOUNT BELOW SIGN #16A ON TRAFFIC SIGNAL
18	"	J13-1	24" X 45"	7.50		1				CTH VK, SEE SIGN PLAN SHEET
19	LOMBARDI AVE / CTH VK	R2-1	30" X 36"	7.50			1	1	1	35 MPH
19A	"	R3-2	36" X 36"	9.00			1			
20	"	R4-7	24" X 30"	5.00						MOUNT TO TRAFFIC SIGNAL
21	"	R6-2L	30" X 36"	7.50			1	1	1	
22	"	R4-7	24" X 30"	5.00						MOUNT TO TRAFFIC SIGNAL
23	"	R5-1	36" X 36"	9.00			1			
24	"	R5-1A	42" X 30"	8.75		1				
25	"	R3-20L	24" X 36"	6.00			1			
26	"	D1-1	78" X 15"	8.13		1	1			ARGONNE ST, SEE SIGN DETAIL SHEET
PROJECT TOTALS				171.93	5.18	14	9	6	6	

PLAN SHEET PRODUCED
BY WisDOT - NE REGION

STORM SEWER STRUCTURES

CATEGORY	ROADWAY	STRUCTURE NUMBER	STATION	OFFSET	RIM ELEV	LOWEST INVERT	DEPTH	611.3004	611.3230	611.0624	611.0639	520.8000	611.2008	611.0530	522.1012	COMMENTS
								INLETS 4-FT	INLETS	INLET	INLET	CONCRETE	MANHOLES	MANHOLE	APRON ENDWALLS	
								DIAMETER	2X3 FT	COVERS	COVERS	COLLARS	8-FT	COVERS	FOR CULVERT PIPE	
								EACH	EACH	EACH	EACH	EACH	EACH	EACH	REINFORCED CONCRETE 12-INCH	
1000	ARGONNE	5	14ARG+09	35.2' RT	637.88	634.41	3.47	1	--	1	--	--	--	--	--	
		6	14ARG+08	0.2' RT	638.59	634.23	4.36	1	--	1	--	--	--	--	--	
		7	14ARG+08	7.0' LT	638.59	633.94	4.65	1	--	1	--	--	--	--	--	
		8	14ARG+07	31.9' LT	638.14	633.81	4.33	1	--	1	--	--	--	--	--	
		EX-5	13ARG+77	29.1' LT	638.19	FIELD VERIFY	--	--	--	--	1	--	--	--	--	
		9	13ARG+37	54.1' RT	637.21	634.12	3.09	1	--	--	1	--	--	--	--	
		10	13ARG+20	37.9' RT	637.56	634.02	3.54	1	--	1	--	--	--	--	--	
		11	12ARG+20	34.7' RT	637.33	633.27	4.06	1	--	1	--	--	--	--	--	
		12	12ARG+19	23.4' LT	637.58	632.98	4.60	--	1	1	--	--	--	--	--	
		13	10ARG+60	34.7' RT	636.83	633.16	3.67	1	--	1	--	--	--	--	--	
		14	10ARG+60	22.3' LT	637.08	632.87	4.21	--	1	1	--	--	--	--	--	
		20	10ARG+60	29.6' LT	637.74	FIELD VERIFY	--	--	--	--	2	1	1			
		21	12ARG+19	29.7' LT	637.98	FIELD VERIFY	--	--	--	--	2	1	1	--		
	LOMBARDI	23	118VKE+04	14.7' RT	640.62	FIELD VERIFY	1	--	1	--	1	--	--	--	--	
		24	119VKE+85	20.0' LT	639.33	FIELD VERIFY	1	--	1	--	1	--	--	--	--	
		22	119VKE+45	53.3' RT	640.12	FIELD VERIFY	1	--	1	--	1	--	--	--	1	
		25	121VKE+72	21.1' LT	638.58	FIELD VERIFY	--	--	--	--	1	--	--	--	--	
TOTALS:								11	2	12	1	9	2	2	1	

STORM SEWER PIPES

CATEGORY	ROADWAY	FROM STR	TO STR	INVERT ELEV FT	DISCH ELEV FT	SLOPE	608.0312	608.0315	COMMENTS
							STORM SEWER PIPE	STORM SEWER PIPE	
							REINFORCED CONCRETE CLASS III 12-INCH LF	REINFORCED CONCRETE CLASS III 15-INCH LF	
1000	ARGONNE	5	6	634.41	634.23	0.51%	35	--	
		6	7	634.23	634.19	0.57%	7	--	
		7	8	633.94	633.81	0.52%	--	25	
		8	EX-5	633.81	633.61	0.61%	--	33	
		9	10	634.12	634.02	0.43%	23	--	
		10	11	634.02	633.52	0.50%	100	--	
		11	12	633.27	632.98	0.50%	--	58	
		12	21	632.98	632.94	0.67%	--	6	
		13	14	633.16	632.87	0.50%	58	--	
		14	20	632.87	632.83	0.67%	6	--	
		24	COLLAR		FIELD VERIFY		15	--	
		COLLAR	22		FIELD VERIFY		22	--	
		COLLAR	23		FIELD VERIFY		4	--	
		COLLAR	24		FIELD VERIFY		14	--	
	TOTALS:						284	122	

RECONSTRUCTING STRUCTURES

CATEGORY	ROADWAY	STRUCUTRE	STATION	OFFSET	PR-RIM	611.0420	611.8115
						RECONSTRUCTING	ADJUSTING
						MANHOLES	INLET COVERS
						EACH	EACH
1000	<u>ARGONNE</u>	EX-1	14ARG+85	132.0' LT	638.34	--	1
		EX-5	12ARG+19	29.7' LT	638.19	1	--
TOTALS						1	1

ALL ITEMS ON THIS SHEET ARE CATEGORY 1000 UNLESS OTHERWISE NOTED.

REMOVING DRAINAGE STRUCTURES						
CATEGORY	ROADWAY	STATION	OFFSET	204.0220	204.0245.1	
				REMOVING	REMOVING	
				INLETS	STORM SEWER	
				EACH	12-INCH	
LF						
1000	<u>ARGONNE</u>	13ARG+37	49.7' RT	1	--	
		14ARG+75	0.5' RT	1	--	
		14ARG+75 - 14ARG+34	57.3' RT	--	68	
	<u>LOMBARDI</u>	117VKE+86	34.5' LT	1	--	
		119VKE+46	45.7' RT - 64.7' RT	--	19	
		119VKE+46	45.7' RT	1	--	
		119VKE+85	35.4' LT	1	--	
					5	87

ALL ITEMS ON THIS SHEET ARE CATEGORY 1000 UNLESS OTHERWISE NOTED.

3

CONCRETE BASES

CATEGORY	PROJECT	ID NO.	STA	OFFSET	654.0101	654.0113
					CONCRETE BASE TYPE 1 EACH	CONCRETE BASE TYPE 13 EACH
1300	1133-03-88					
		SB01	119VKE+65	54R	--	1
		SB02	119VKE+23	74R	1	--
		SB03	117VKE+91	66R	1	--
		SB04	117VKE+89	16L	1	--
		SB05	117VKW+83	30L	--	1
		SB06	118VKW+91	32L	1	--
		SB07	119VKW+02	32L	1	--
		SB08	119VKW+25	32L	1	--
		SB09	119VKE+21	7L	1	--
PROJECT 1133-03-88 TOTALS:					7	2

TRAFFIC SIGNAL EQUIPMENT

CATEGORY	PROJECT	ID NO.	STA	OFFSET	657.0100	657.0420	657.1355	657.1540	657.1550
					PEDESTAL BASES EACH	TRAFFIC SIGNAL STANDARDS ALUMINUM 13-FT EACH	INSTALL POLES TYPE 12 EACH	INSTALL MONOTUBE ARMS 40-FT EACH	INSTALL MONOTUBE ARMS 50-FT EACH
1300	1133-03-88								
		SB01	119VKE+65	54R	--	--	1	--	1
		SB02	119VKE+23	74R	1	1	--	--	--
		SB03	117VKE+91	66R	1	1	--	--	--
		SB04	117VKE+89	16L	1	1	--	--	--
		SB05	117VKW+83	30L	--	--	1	1	--
		SB06	118VKW+91	32L	1	1	--	--	--
		SB07	119VKW+02	32L	1	1	--	--	--
		SB08	119VKW+25	32L	1	1	--	--	--
		SB09	119VKE+21	7L	1	1	--	--	--
PROJECT 1133-03-88 TOTALS:					7	7	2	1	1

TRAFFIC SIGNAL CONTROLLER AND CABINET

CATEGORY	PROJECT	ID NO.	STA	OFFSET	654.0217	SPV.0060.452
					CONCRETE CONTROL CABINET BASES TYPE 9 SPECIAL EACH	TRAFFIC SIGNAL CONTROLLER AND CABINET EACH
1300	1133-03-88					
		CB01	119VKE+84	53R	1	1
PROJECT 1133-03-88 TOTALS:					1	1

PULL BOXES

CATEGORY	PROJECT	ID NO.	STA	OFFSET	653.0135	653.0140
					PULL BOXES STEEL 24x36-INCH EACH	PULL BOXES STEEL 24x42-INCH EACH
1300	1133-03-88					
		PB01	119VKE+72	51R	--	1
		PB02	119VKE+70	57R	--	1
		PB03	119VKE+23	70R	--	1
		PB03A	119VKE+63	71R	--	1
		PB04	117VKE+99	72R	--	1
		PB04A	115VKE+33	54R	1	--
		PB05	117VKE+96	9R	--	1
		PB06	117VKW+92	30L	1	--
		PB07	118VKW+13	30L	--	1
		PB08	119VKW+03	29L	1	--
		PB09	119VKW+78	32L	--	1
		PB09A	121VKW+74	29L	1	--
		PB10	119VKE+70	6L	--	1
		PB11	119VKE+21	5L	1	--
PROJECT 1133-03-88 TOTALS:					5	9

ALL ITEMS ON THIS SHEET ARE CATEGORY 1300 UNLESS OTHERWISE NOTED.

3

LOOP DETECTORS

								652.0800	655.0700			
								CONDUIT	LOOP DETECTOR	655.0800		
								LOOP	LEAD IN	LOOP DETECTOR		
CATEGORY	LOCATION	LOOP NO.	HOME RUN PULL BOX	SIZE	NO. OF TURNS	SDD INSTALLATION REFERENCE				DETECTOR LF	CABLE LF	WIRE LF
1300	CTH VK/ARGONNE	21	PB09A	6 'X 30'	4	SDD 9F 15-3B LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)				147	340	588
		51	PB11	6 'X 20'	4	SDD 9F 15-3B LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)				72	110	288
		61	PB04A	6 'X 30'	4	SDD 9F 15-3B LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)				94	455	376
		81	PB03	6 'X 20'	4	SDD 9F 15-3B LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)				67	70	268
		82	PB03A	6 'X 20'	3	SDD 9F 15-3B LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)				72	130	288
		83	PB03A	6 'X 20'	4	SDD 9F 15-3B LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPlice) BOX OFF ROADWAY (OPTION 2)				62	130	248
TOTAL								514	1235	2056		

ALL ITEMS ON THIS SHEET ARE CATEGORY 1300 UNLESS OTHERWISE NOTED.

TRAFFIC SIGNAL EQUIPMENT

				658.0110	658.0215
CATEGORY	PROJECT	SIGNAL BASE NO.	HEAD NO.	TRAFFIC SIGNAL FACE 3-12 INCH VERTICAL	BACKPLATES SIGNAL FACE 3 SECTION 12-INCH
				EACH	EACH
1300					
	1133-03-88				
		SB01	HEAD 2	1	1
		SB01	HEAD 3	1	1
		SB01	HEAD 4	1	1
		SB02	HEAD 12	1	1
		SB03	HEAD 1	1	1
		SB03	HEAD 6	1	1
		SB04	HEAD 7	1	1
		SB05	HEAD 8	1	1
		SB05	HEAD 9	1	1
		SB05	HEAD 10	1	1
		SB06	HEAD 13	1	1
		SB07	HEAD 14	1	1
		SB08	HEAD 5	1	1
		SB08	HEAD 15	1	1
		SB09	HEAD 11	1	1
		SB09	HEAD 16	1	1
PROJECT 1133-03-88 TOTALS:				16	16

TRAFFIC SIGNAL EQUIPMENT

CATEGORY	PROJECT	SIGNAL BASE NO.	SIGNAL HEAD NO.	658.0600	658.0605	658.0610	658.0615	658.0620	658.0625
				LED MODULES	LED MODULES	LED MODULES	LED MODULES	LED MODULES	LED MODULES
				12-INCH	12-INCH	12-INCH	12-INCH	12-INCH	12-INCH
				RED BALL	YELLOW BALL	GREEN BALL	RED ARROW	YELLOW ARROW	GREEN ARROW
				EACH	EACH	EACH	EACH	EACH	EACH
1300									
	1133-03-88								
		SB01	HEAD 2	1	1	1	--	--	--
		SB01	HEAD 3	1	1	1	--	--	--
		SB01	HEAD 4	1	1	1	--	--	--
		SB02	HEAD 12	1	1	1	--	--	--
		SB03	HEAD 1	1	1	1	--	--	--
		SB03	HEAD 6	--	--	--	1	2	1
		SB04	HEAD 7	--	--	--	1	2	1
		SB05	HEAD 8	1	1	1	--	--	--
		SB05	HEAD 9	1	1	1	--	--	--
		SB05	HEAD 10	1	1	1	--	--	--
		SB06	HEAD 13	--	--	--	1	1	1
		SB07	HEAD 14	--	--	--	1	1	1
		SB08	HEAD 5	1	1	1	--	--	--
		SB08	HEAD 15	--	--	--	1	1	1
		SB09	HEAD 11	--	--	--	1	2	1
		SB09	HEAD 16	--	--	--	1	1	1
	PROJECT 1133-03-88 TOTALS:			9	9	9	7	10	7

3

TRAFFIC SIGNAL CABLE

				655.0230	655.0260
				CABLE TRAFFIC SIGNAL 7-14 AWG	CABLE TRAFFIC SIGNAL 12-14 AWG
CATEGORY	PROJECT	FROM	TO	LF	LF
1300	1133-03-88				
		CB01	SB01	--	100
		CB01	SB02	90	--
		CB01	SB03	--	221
		CB01	SB04	302	--
		CB01	SB05	--	413
		CB01	SB06	255	--
		CB01	SB07	245	--
		CB01	SB08	--	265
		CB01	SB09	--	145
PROJECT 1133-03-88 TOTALS:				892	1144

ELECTRIC CABLE

				655.0515
				ELECTRICAL WIRE TRAFFIC SIGNALS 10 AWG
CATEGORY	PROJECT	FROM	TO	LF
1300	1133-03-88			
		CB01	SB01	30
		CB01	SB02	77
		SB02	SB03	149
		SB03	SB04	111
		SB04	SB05	120
		SB05	SB06	148
		SB06	SB07	46
		SB07	SB08	36
		SB08	SB09	230
		SB09	CB01	133
PROJECT 1133-03-88 TOTALS:				1080

PULL BOX BONDING

				655.0515
				ELECTRICAL WIRE TRAFFIC SIGNALS 10 AWG
CATEGORY	PROJECT	FROM	TO	LF
1300	1133-03-88			
		CB01	PB01	21
		CB01	PB02	23
		SB02	PB03	14
		SB02	PB03A	14
		SB03	PB04	74
		SB04	PB05	20
		SB05	PB06	19
		SB05	PB07	41
		SB07	PB08	17
		SB07	PB09	109
		SB09	PB11	14
		SB09	PB10	64
PROJECT 1133-03-88 TOTALS:				430

CONDUIT

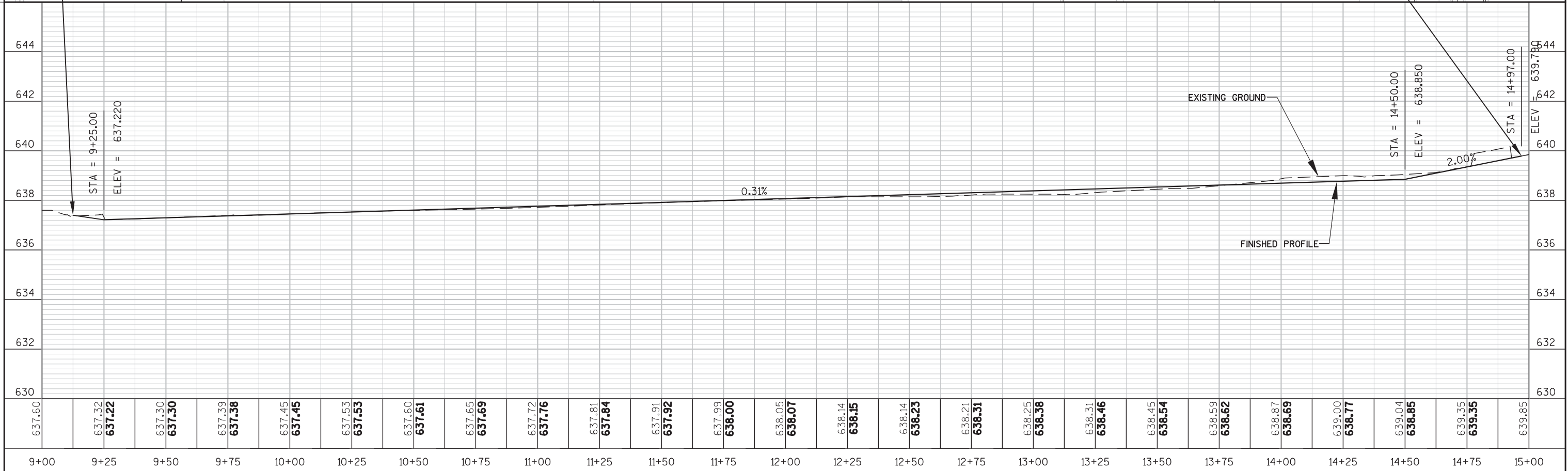
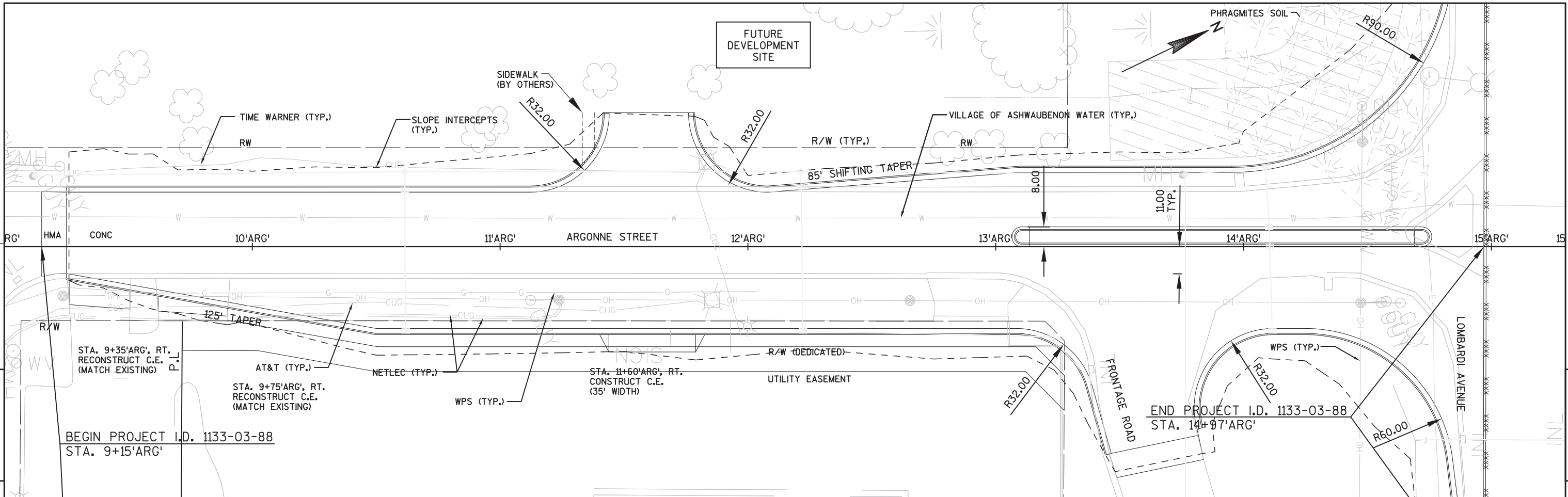
				652.0225	652.0235	652.0615
				CONDUIT RIGID NONMETALLIC SCHEDULE 40 2-INCH	CONDUIT RIGID NONMETALLIC SCHEDULE 40 3-INCH	CONDUIT SPECIAL 3-INCH
CATEGORY	PROJECT	FROM	TO	LF	LF	LF
1300	1133-03-88					
		CB01	PB01	--	33	--
		PB01	SB01	9	--	--
		CB01	PB02	--	39	--
		PB02	PB03	--	100	--
		PB03	SB02	5	--	--
		PB03	PB03A	--	116	--
		PB03A	PB04	--	138	--
		PB04	PB04A	--	524	--
		PB04	SB03	10	--	--
		PB04	PB05	--	162	--
		PB05	SB04	10	--	--
		PB05	PB07	--	138	69
		PB07	PB06	--	44	--
		PB06	SB05	9	--	--
		PB07	PB08	--	186	--
		PB08	SB06	13	--	--
		PB08	SB07	23	--	--
		PB08	PB09	--	152	--
		PB09	PB09A	--	594	--
		PB09	PB10	--	150	75
		PB10	PB11	--	100	--
		PB11	SB08	4	--	--
		PB10	PB01	--	116	--
PROJECT 1133-03-88 TOTALS:				83	2592	144

MOUNTING HARDWARE

			658.5069.001
			SIGNAL MOUNTING HARDWARE
CATEGORY	PROJECT	LOCATION	LS
1300	1133-03-88		
		CTH VK/ARGONNE	1
PROJECT 1133-03-88 TOTALS:			1

ALL ITEMS ON THIS SHEET ARE CATEGORY 1300 UNLESS OTHERWISE NOTED.

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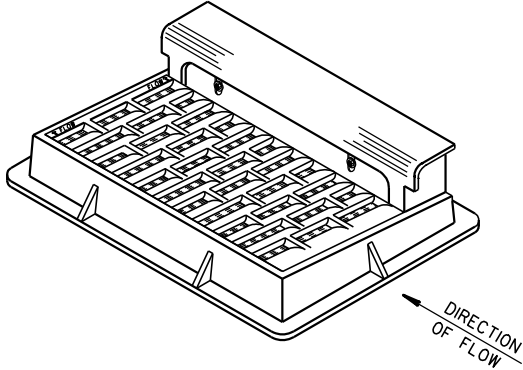
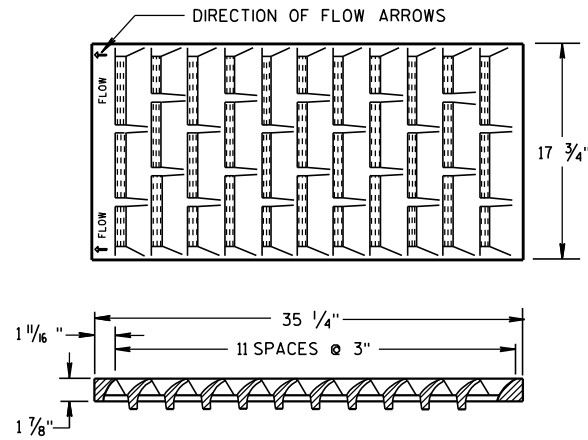


PROJECT NO: 1133-03-88					HWY: ARGONNE STREET					COUNTY: BROWN					PLAN AND PROFILE: ARGONNE STREET					SHEET -----					5
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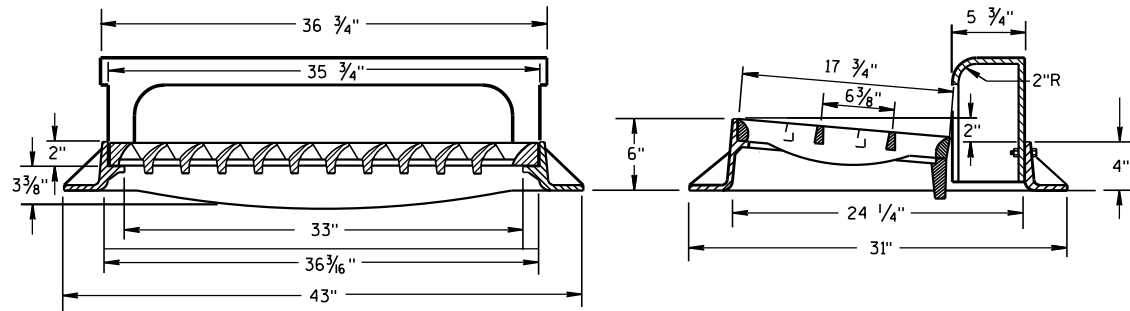
Standard Detail Drawing List

08A05-16A	INLET COVERS TYPE A, H, A-S, & H-S
08A05-17D	INLET COVER, TYPE Z MANHOLE COVERS, TYPE K, J, J-S, J-H, J-H-S, L & M
08B09-01	MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER
08C06-01	INLETS 3-FT AND 4-FT DIAMETER
08C07-01	INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT
08D01-17	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES
08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES
08E09-06	SILT FENCE
08E10-02	INLET PROTECTION TYPE A, B, C AND D
08F01-11	APRON ENDWALLS FOR CULVERT PIPE
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL
09B02-07	CONDUIT
09B04-09	PULL BOX
09C02-06	CONCRETE BASES, TYPES 1, 2 & 5
09C03-03	TRANSFORMER/PEDESTAL BASES
09C06-05	CONCRETE CONTROL CABINET BASE, TYPE 9, SPECIAL
09C12-02B	CONCRETE BASE TYPE 13
09D01-04	CABINET SERVICE INSTALLATION (METER BREAKER PEDESTAL)
09E06-04	TRAFFIC SIGNAL STANDARD POLY BRACKET MOUNTINGS (TYPICAL) 13 FT. OR 15 FT.
09E08-04C	TYPE 12 POLE 35' -55' MONOTUBE ARM
09E08-04E	GENERAL NOTES AND HARDWARE DETAILS FOR TYPE 9, 10, 12 & 13 POLES WITH MONOTUBE ARMS
09F15-03B	LOOP DETECTOR INSTALLED IN BASE COURSE WITH PULL (SPLICE) BOX OFF ROADWAY (OPTION 2)
11B02-02	CONCRETE MEDIAN NOSE
13C01-15	CONCRETE PAVEMENT LONGITUDINAL JOINTS AND TIES
13C13-07	URBAN DOWELED CONCRETE PAVEMENT
13C18-01A	CONCRETE PAVEMENT JOINTING
13C18-01B	CONCRETE PAVEMENT STEEL REINFORCEMENT
13C18-01C	CONCRETE PAVEMENT JOINT TIES
13C18-01D	CONCRETE PAVEMENT JOINTING AT UTILITY FIXTURES
15C02-04A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-04B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES
15C02-04C	DETOUR SIGNING FOR MAINLINE CLOSURES
15C05-01	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M. P. H. OR LESS
15C07-12B	PAVEMENT MARKING WORDS
15C07-12C	PAVEMENT MARKING ARROWS
15C08-15A	PAVEMENT MARKING (MAINLINE)
15C08-15B	PAVEMENT MARKING (INTERSECTIONS)
15C08-15E	PAVEMENT MARKING (LEFT TURN LANE)
15C08-15F	PAVEMENT MARKING (ISLANDS, STOP LINE & CROSS WALK)
15D20-01	TRAFFIC CONTROL, SINGLE LANE CLOSURE, NON-FREEWAY/EXPRESSWAY
15D22-01	TRAFFIC CONTROL, TWO LANE CLOSURE, NON-FREEWAY/EXPRESSWAY
15D27-01	TRAFFIC CONTROL, SHOULDER CLOSURE ON DIVIDED ROADWAY, SPEEDS GREATER THAN 40 MPH
15D28-01	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY
15D29-02	TRAFFIC CONTROL, VEHICLE ENTRANCE/EXIT OR HAUL ROAD

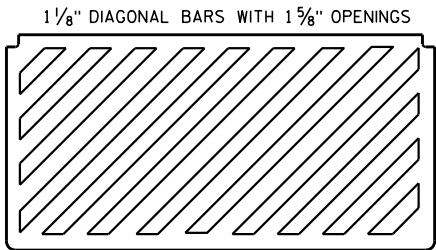
NOTE:
GRATE IS REVERSIBLE.



NOTE: CURB BOX HEIGHT ADJUSTABLE 6" TO 9"



TYPE "H"
(APPROXIMATE WEIGHT 422 LBS.)
FRAME..... 175 LBS.
GRATE..... 138 LBS.
CURB BOX..... 109 LBS.



**SPECIAL GRATE FOR
TYPE "H" COVER**
(MEASURES 35 1/4" X 17 3/4" X 2")
(APPROXIMATE WEIGHT 172 LBS.)
GRATE..... 172 LBS.
(NOTED AS TYPE H-S ON DRAINAGE TABLE)

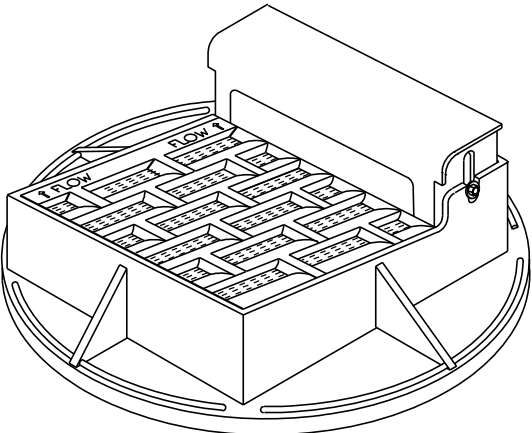
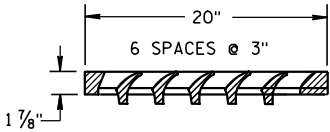
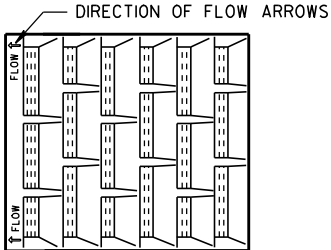
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

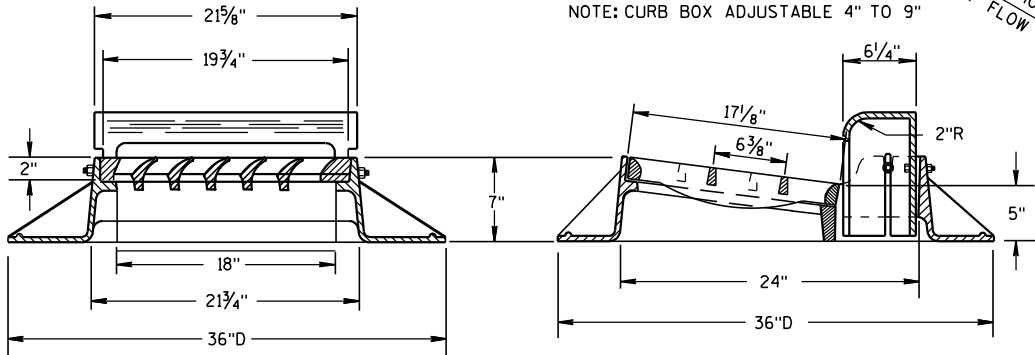
DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR CATCH BASIN, MANHOLE AND INLET COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.

THE ACTUAL WEIGHT OF COVERS MAY VARY WITHIN 5 PERCENT, PLUS OR MINUS, OF THE APPROXIMATE WEIGHT.



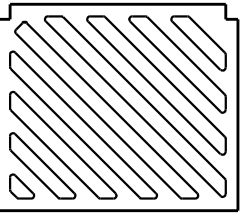
NOTE: CURB BOX ADJUSTABLE 4" TO 9"



TYPE "A"
(APPROXIMATE WEIGHT 325 LBS.)
FRAME..... 157 LBS.
GRATE..... 84 LBS.
CURB BOX..... 84 LBS.

NOTE:
GRATE IS REVERSIBLE.

1" DIAGONAL BARS
WITH 1 1/2" OPENINGS

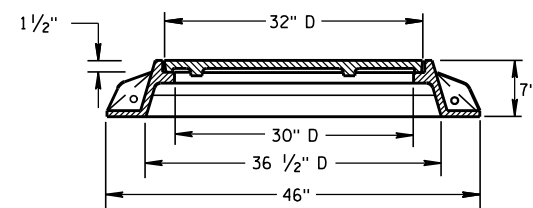


**SPECIAL GRATE FOR
TYPE "A" COVER**
(MEASURES 19 3/4" X 17" X 1 1/8")
GRATE..... 84 LBS.
(NOTED AS TYPE A-S ON DRAINAGE TABLE)

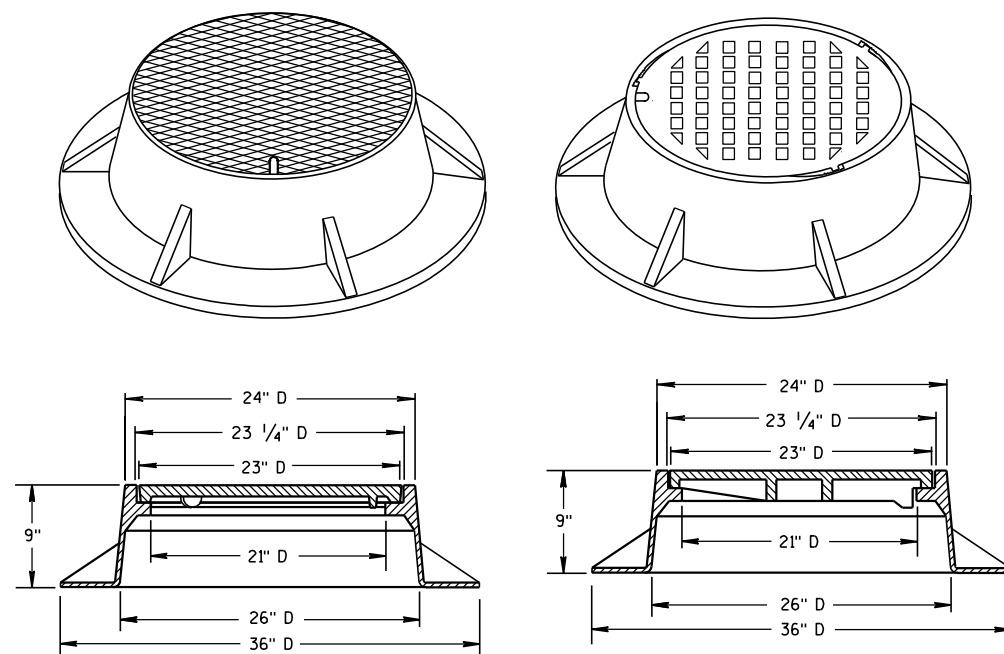
**INLET COVERS
TYPE A, H, A-S, & H-S**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/4/1999 /S/ Rory L. Rhinesmith
DATE CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

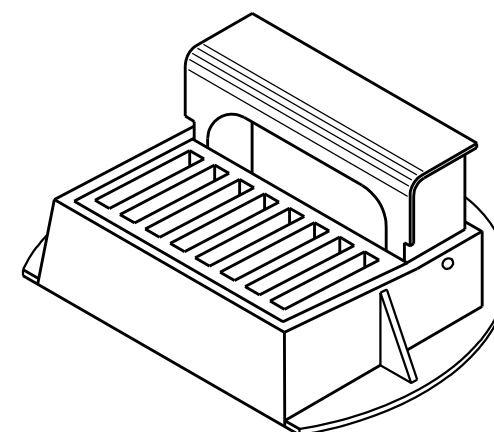


SECTION A-A
TYPE "K"
(APPROXIMATE WEIGHT 415 LBS.)
FRAME.....210 LBS.
LID.....205 LBS.

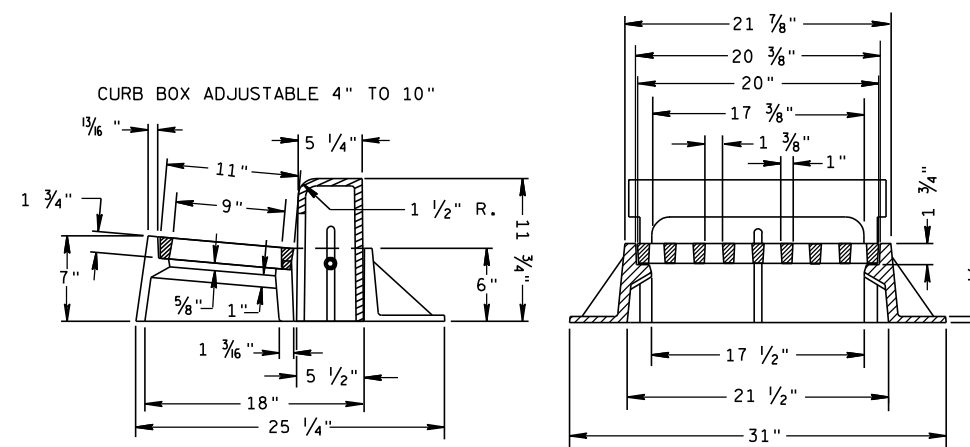


TYPE "J"
(APPROXIMATE WEIGHT 250 LBS.)
FRAME.....135 LBS.
LID.....115 LBS.

TYPE "J" SPECIAL
 TYPE "B" NON-ROCKING SELF-SEAL LID
 (APPROXIMATE WEIGHT 245 LBS.)
 FRAME..... 145 LBS.
 LID..... 100 LBS.
 (NOTED AS TYPE J-S ON THE DRAINAGE TABLE)

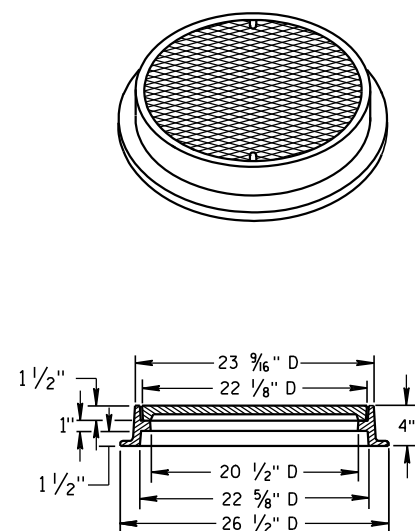


① MANUFACTURER MAY PROVIDE ADDITIONAL SEALS OR GASKETS.



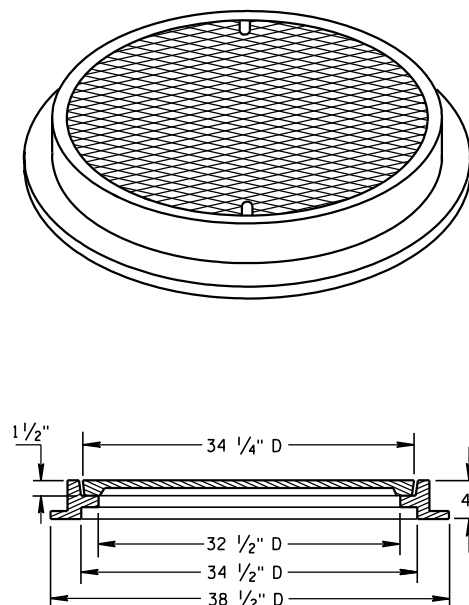
INLET COVER TYPE "Z"
(APPROXIMATE WEIGHT 340 LBS.)

FRAME.....	198 LBS.
GRATE.....	50 LBS.
CURB BOX.....	92 LBS.



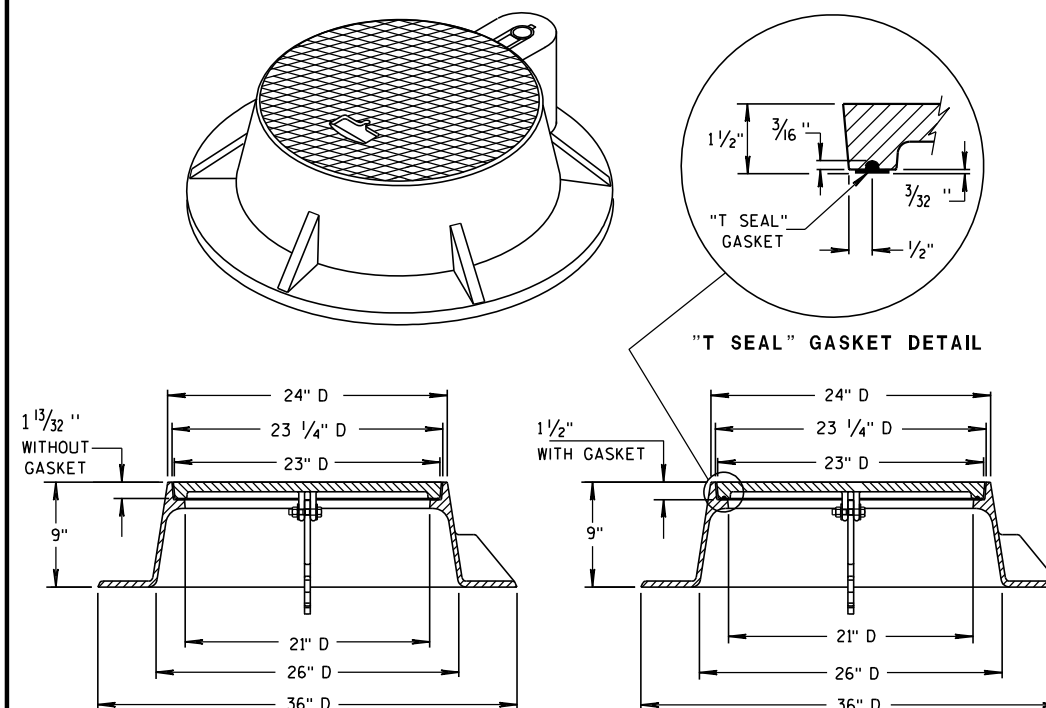
TYPE "L"
(APPROXIMATE WEIGHT 145 LBS.)

FRAME.....	75"
LID.....	70"



TYPE "M"
(APPROXIMATE WEIGHT 385 LBS.)

FRAME.....	125 #
LID.....	260 #



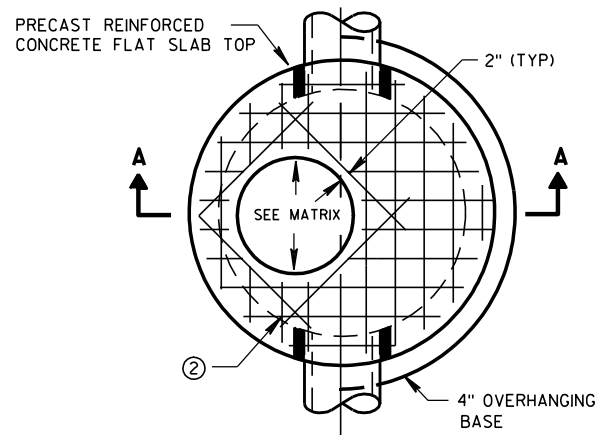
TYPE "J" HINGED
LID WITHOUT "T SEAL" GASKET
(APPROXIMATE WEIGHT 310 LBS.)
FRAME.....190 LBS.
LID.....120 LBS.
(NOTED AS TYPE J-H ON THE DRAINAGE TABLE)

TYPE "J" HINGED-SPECIAL ⁽¹⁾
 LID WITH "T SEAL" GASKET
 (APPROXIMATE WEIGHT 310 LBS.)
 FRAME.....190 LBS.
 LID.....120 LBS.
 (NOTED AS TYPE J-S-H ON THE DRAINAGE TABLE)

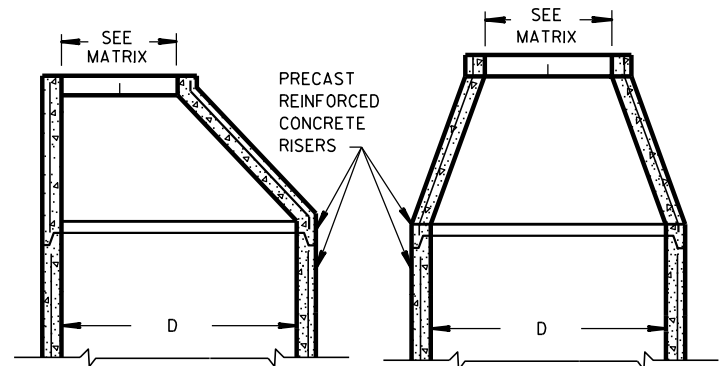
**INLET COVER, TYPE Z
MANHOLE COVERS, TYPE
K, J, J-S, J-H, J-H-S, L & M**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/24/2005
DATE
FHW

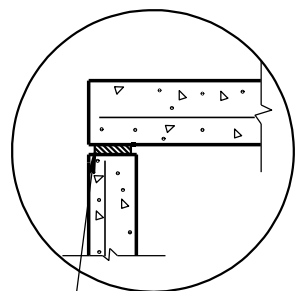


PLAN VIEW CIRCULAR OPENING

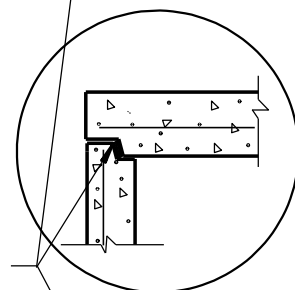


OPTIONAL PRECAST REINFORCED CONCRETE ECCENTRIC TOP

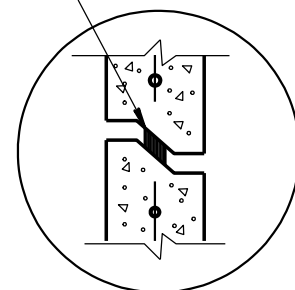
OPTIONAL PRECAST REINFORCED CONCRETE CONCENTRIC TOP



TOP WITH PLAIN END JOINT



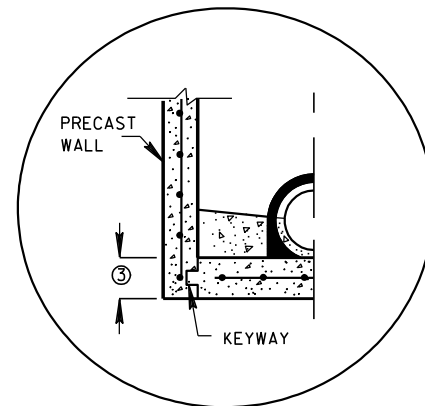
TOP WITH TONGUE AND GROOVE JOINT



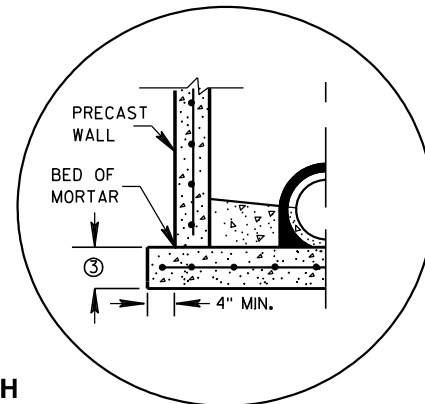
RISER WITH TONGUE AND GROOVE JOINT

DETAIL "B"

JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C990 (TYP)

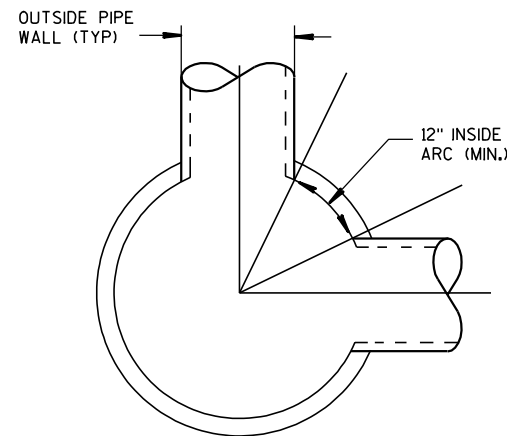


PRECAST REINFORCED CONCRETE WITH INTEGRAL BASE OPTION

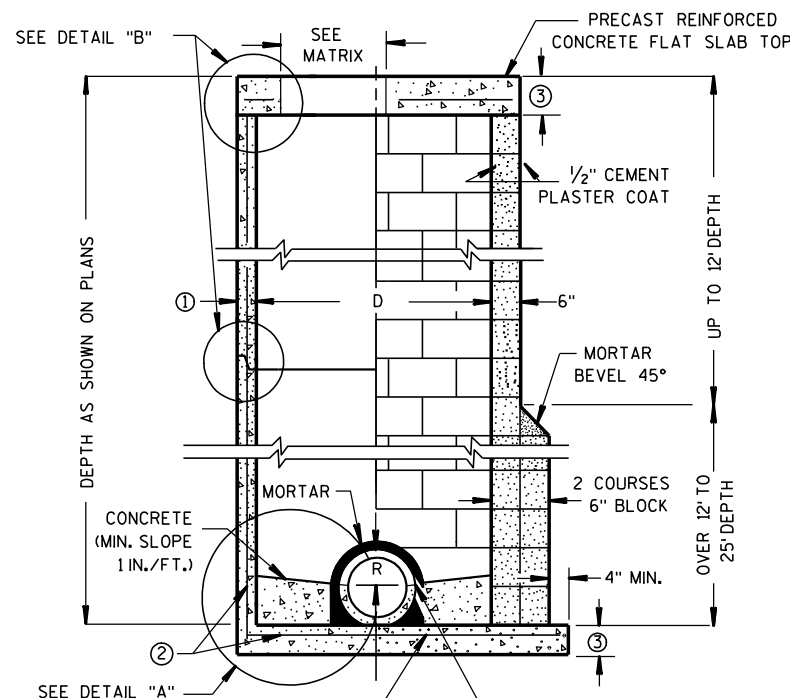


SEPERATE PRECAST REINFORCED CONCRETE BASE OPTION

DETAIL "A"



DETAIL "C"



CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES

PRECAST REINFORCED CONCRETE BLOCK WITH CONCRETE WITH MONOLITHIC BASE CAST-IN-PLACE OR PRECAST REINFORCED CONCRETE BASE ②

MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS. UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST MANHOLE UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

PRECAST REINFORCED CONE TOPS (ECCENTRIC OR CONCENTRIC) OR PRECAST REINFORCED FLAT SLAB TOPS MAY BE USED ON CONCRETE BLOCK STRUCTURES. THE CONE TOPS SHALL BE INSTALLED ON A BED OF MORTAR.

ECCENTRIC CONE TOPS MAY BE USED ON ALL STRUCTURES, AND CONCENTRIC CONE TOPS SHALL BE USED ONLY ON STRUCTURES 5 FEET OR LESS IN DEPTH, UNLESS OTHERWISE DIRECTED BY THE ENGINEER.

STEPS MEETING AASHTO M199 AND THE FOLLOWING REQUIREMENTS SHALL BE INSTALLED IN ALL STRUCTURES OVER 5 FEET IN DEPTH: 16 INCH C-C MAXIMUM SPACING; PROJECT A MINIMUM CLEAR DISTANCE OF 4 INCHES FROM THE WALL AT THE POINT OF EMBEDMENT; MINIMUM LENGTH OF 10 INCHES; MINIMUM WALL EMBEDMENT OF 3 INCHES. FERROUS METAL STEPS NOT PAINTED OR TREATED TO RESIST CORROSION SHALL HAVE A MINIMUM CROSS SECTIONAL DIMENSION OF 1 INCH.

STEPS OF APPROVED POLYPROPYLENE PLASTIC COATED REINFORCEMENT BAR ARE ACCEPTABLE. REINFORCING BAR MUST BE A MINIMUM OF 1/2" AND MEET THE REQUIREMENTS OF ASTM A615.

CERTIFICATION SHALL BE PROVIDED THAT INSTALLED STEPS WHEN TESTED IN ACCORDANCE WITH SECTION 10 OF AASHTO T280 CAN WITHSTAND A VERTICAL LOAD OF 800 LBS. AND A HORIZONTAL LOAD OF 400 LBS.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED. CONCRETE BLOCK WILL NOT BE PERMITTED FOR STRUCTURES GREATER THAN 4 FEET IN DIAMETER.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

ALL PRECAST MANHOLE UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M 199.

4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPERATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "C".

- ① MINIMUM WALL THICKNESS SHALL BE 4 INCHES FOR 3-FT, 5 INCHES FOR 4-FT, 6 INCHES FOR 5-FT, 7 INCHES FOR 6-FT, 8 INCHES FOR 7-FT AND 9 INCHES FOR 8-FT DIAMETER PRECAST MANHOLES.
- ② FOR PRECAST MANHOLES PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.
- ③ PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER OF 48" AND LESS SHALL HAVE A MINIMUM THICKNESS OF 6". PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER LARGER THAN 48" SHALL HAVE A MINIMUM THICKNESS OF 8".

MANHOLE COVER OPENING MATRIX

MANHOLE COVER TYPE	C	ALL J'S	K	L	M
OPENING SIZE (FT)					
2 DIA.	X	X		X	
3 DIA.			X		X

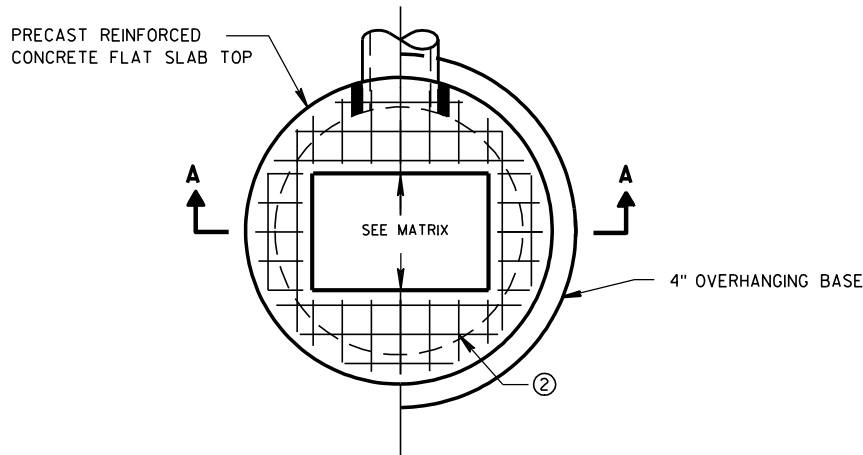
PIPE MATRIX

MANHOLE SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18
5-FT	36	24
6-FT	42	36
7-FT	48	36
8-FT	60	42

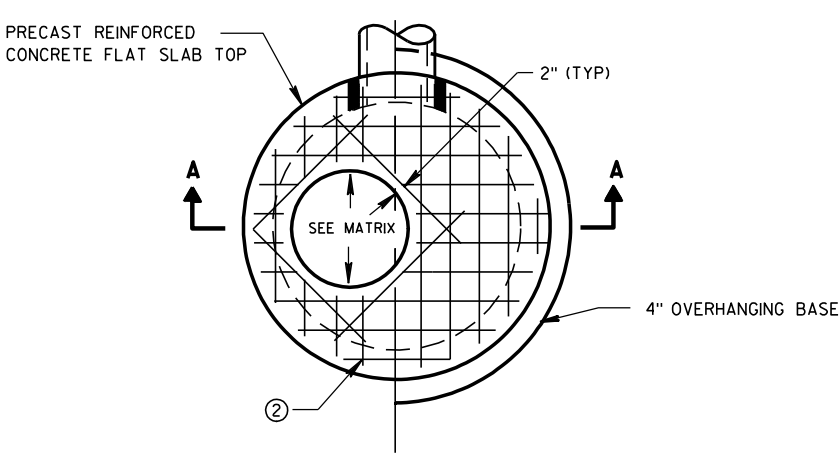
MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

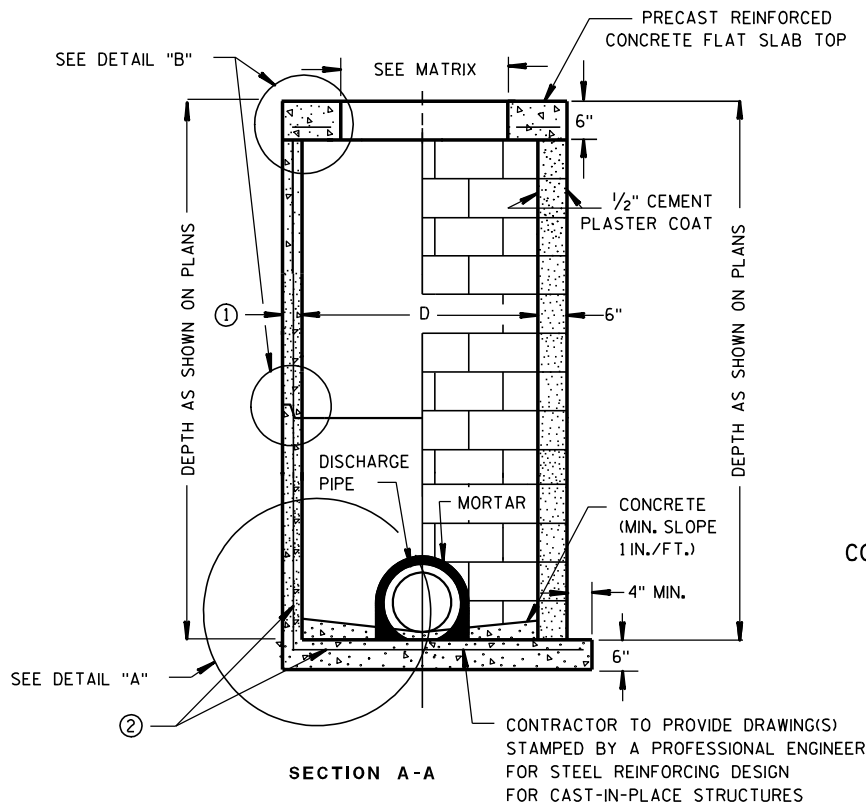
APPROVED
6/5/2012 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
FHWA ENGINEER



PLAN VIEW RECTANGULAR OPENING

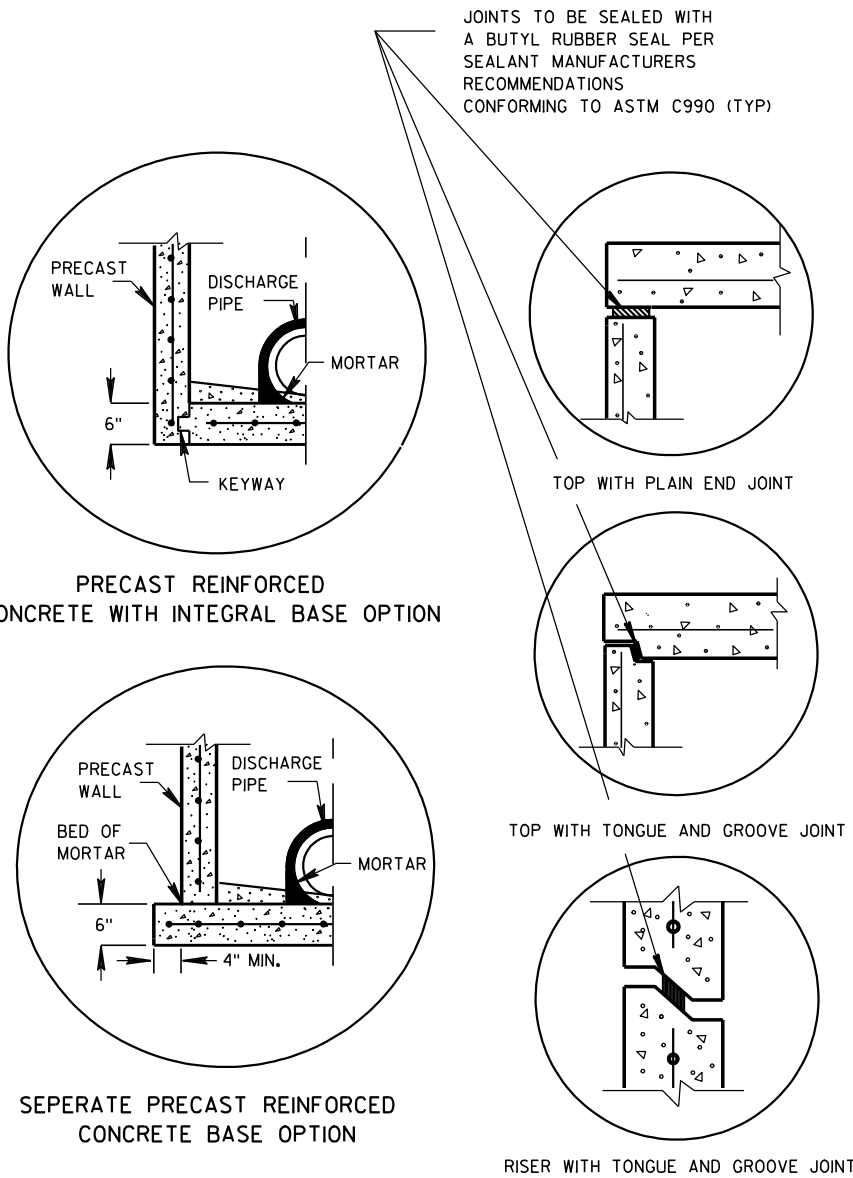


PLAN VIEW CIRCULAR OPENING



PRECAST REINFORCED CONCRETE WITH MONOLITHIC BASE CONCRETE BLOCK WITH CAST-IN-PLACE OR PRECAST REINFORCED CONCRETE BASE ②

CIRCULAR INLETS W/ FLAT TOP



DETAIL "A"

DETAIL "B"

INLETS 3-FT AND 4-FT DIAMETER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M199.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

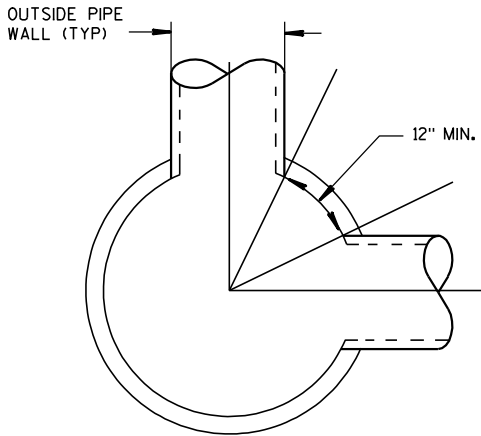
4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPERATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "C".

- ① MINIMUM WALL THICKNESS SHALL BE 4-IN FOR 3-FT DIAMETER AND 5-IN FOR 4-FT DIAMETER PRECAST INLETS.
- ② FOR PRECAST CATCH BASINS PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.

INLET COVER OPENING MATRIX

	INLET COVER TYPE	ALL A'S	ALL B'S	BW	C	F	ALL H'S	S	T	V	WM	Z
INLET SIZE	OPENING SIZE (FT)											
3-FT	2 DIA.				X							X
	2X2	X	X					X		X		
4-FT	2 DIA.				X							X
	2X2	X	X					X		X		
	2X2.5			X				X	X	X	X	
	2X3						X					
	2.5X3					X						



DETAIL "C"

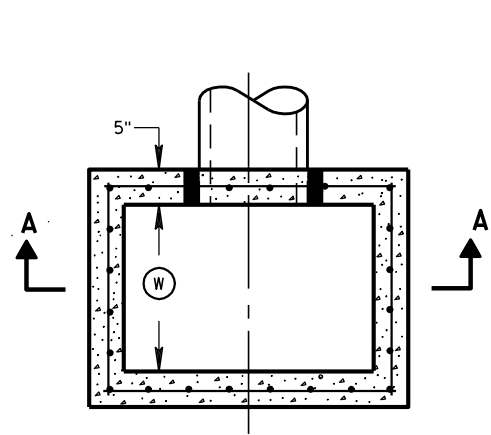
PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18

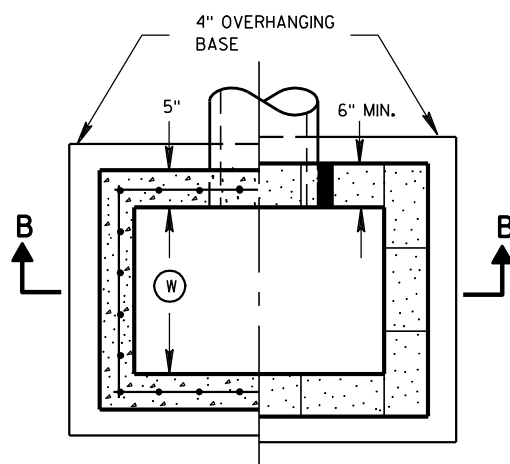
INLETS 3-FT AND 4-FT DIAMETER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
DATE 6/5/2012
DATE /S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT ENGINEER
FHWA

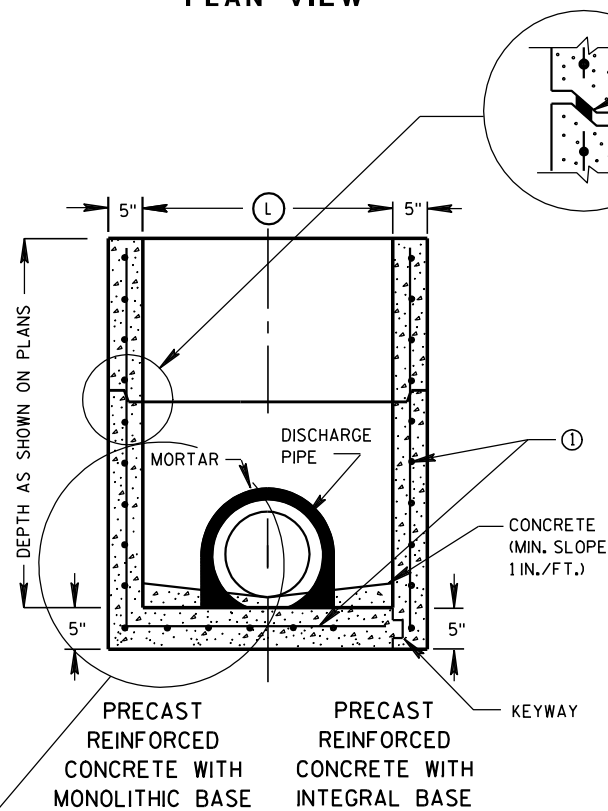


PLAN VIEW

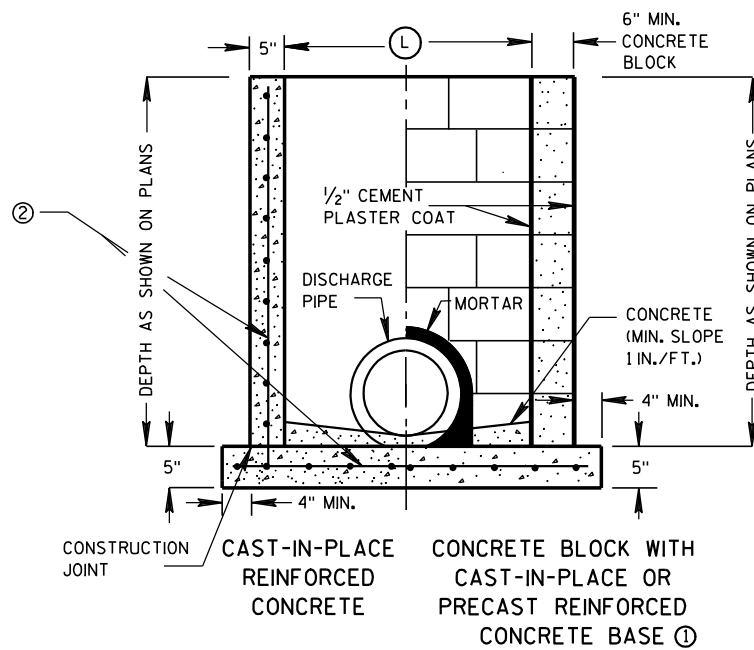


PLAN VIEW

RISER JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C 990 (TYP)



SECTION A-A



SECTION B-B

SEPERATE PRECAST REINFORCED CONCRETE BASE OPTION

INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST INLET UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL PRECAST INLET UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF ASTM C 913.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATES THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

4" OVERHANGING BASES ARE REQUIRED FOR CAST-IN-PLACE REINFORCED CONCRETE AND CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPERATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

MAXIMUM INSIDE PIPE DIAMETER DETERMINED BY 3 INCH CLEARANCE ON EACH SIDE OF THE OUTSIDE WALL OF THE PIPE. SEE DETAIL "A". ASSUMES PIPE ENTERS PERPENDICULAR TO THE STRUCTURE.

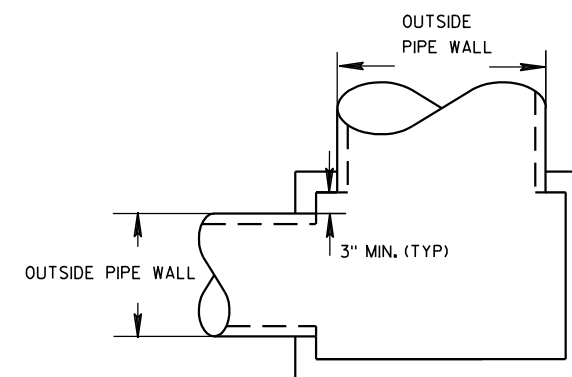
- FOR PRECAST INLETS PROVIDE REINFORCING STEEL IN ACCORDANCE TO ASTM C 913.
- CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES.

INLET COVER MATRIX

INLET SIZE	WIDTH (FT)	INLET COVER TYPE	ALL A'S	ALL B'S	BW	F	ALL H'S	S	T	V	WM
		LENGTH (FT)									
2X2-FT	2	2	X	X				X		X	
2X2.5-FT	2	2.5			X			X	X	X	X
2X3-FT	2	3					X				
2.5X3-FT	2.5	3				X					

PIPE MATRIX

INLET SIZE	MAXIMUM INSIDE PIPE DIAMETER	
	WIDTH (IN)	LENGTH (IN)
2X2-FT	12	12
2X2.5-FT	12	18
2X3-FT	12	24
2.5X3-FT	18	24



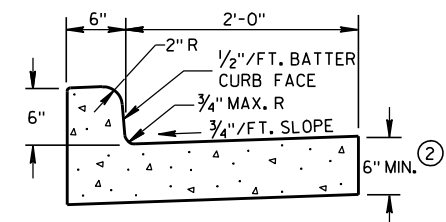
DETAIL "A"

INLETS 2X2-FT, 2X2.5-FT, 2X3-FT AND 2.5X3-FT

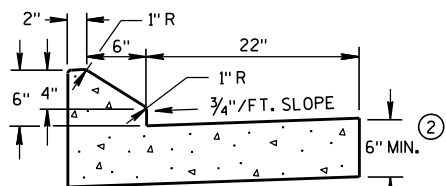
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
6/5/2012
DATE
FHWA

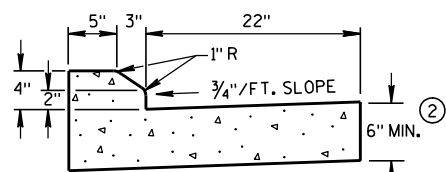
/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



TYPES A & D ①

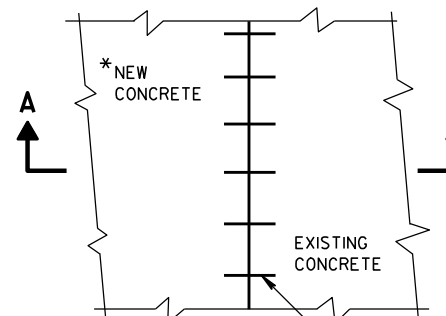


6" SLOPED CURB TYPES G & J ①



4" SLOPED CURB TYPES G & J ①

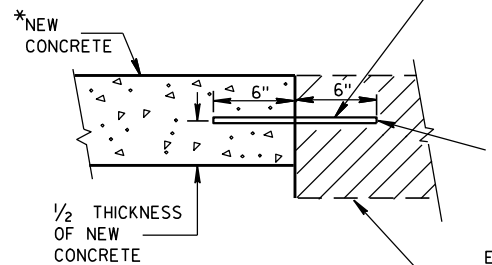
CONCRETE CURB & GUTTER 30"



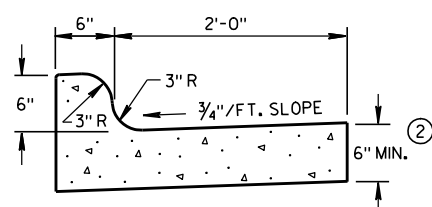
PLAN VIEW

* NEW CURB & GUTTER,
SURFACE DRAINS,
CONCRETE PAVEMENT
OR OTHER NEW CONCRETE.

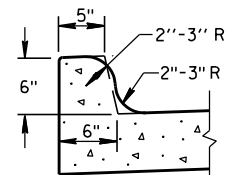
NO. 6 TIE BARS SPACED 2'-6" C-C,
INSTALLED PERPENDICULAR
TO THE LONGITUDINAL JOINT.



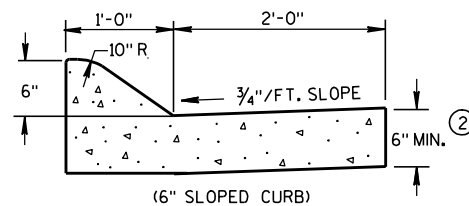
SECTION A-A
TIE BARS DRILLED
INTO EXISTING PAVEMENT



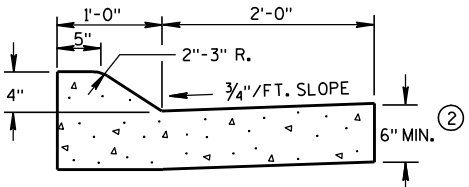
TYPES K & L ①



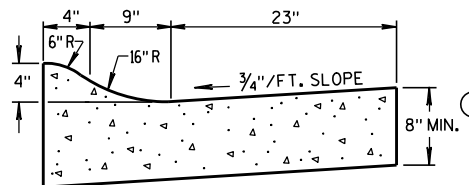
OPTIONAL CURB SHAPE
FOR TYPES K & L ①



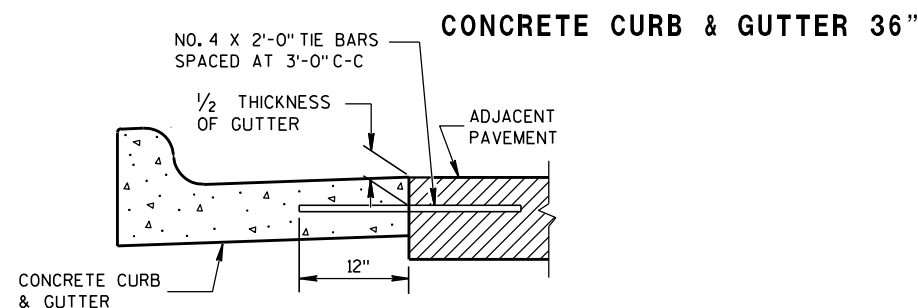
(6" SLOPED CURB)



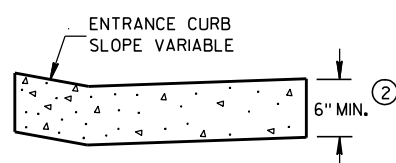
TYPES A & D ①



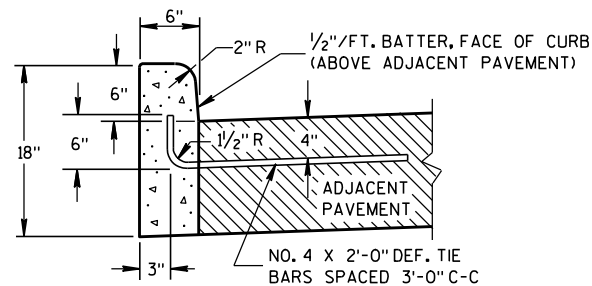
4" SLOPED CURB TYPES R & T ① ④



TYPICAL TIE BAR LOCATION ①

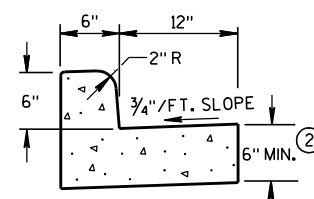


DRIVEWAY ENTRANCE CURB
(WHEN DIRECTED BY THE ENGINEER)

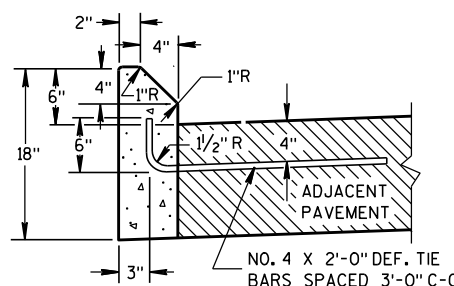


TYPES A & D ①

CONCRETE CURB



TYPES A & D
CONCRETE CURB & GUTTER 18"



TYPES G & J ①

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

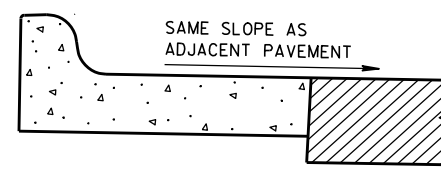
PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.

INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.

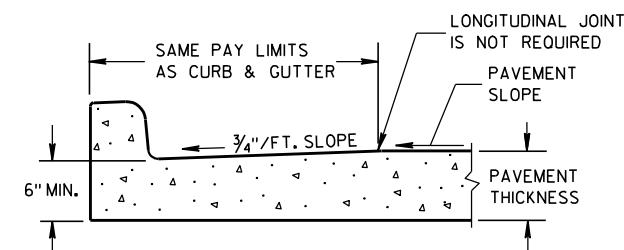
WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.

UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.

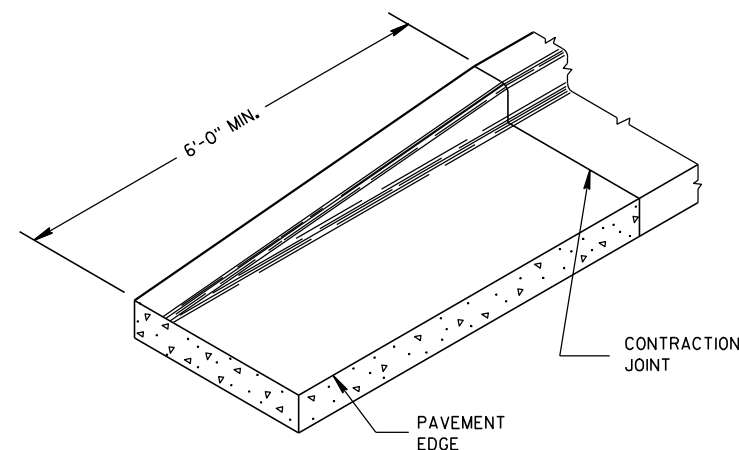
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K AND R.
- ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ③ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
- ④ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
- ⑤ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



REVERSE SLOPE GUTTER ⑤
(TYPICAL FOR ALL CURB & GUTTER TYPES)



PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER



END SECTION CURB & GUTTER

CONCRETE CURB, CONCRETE
CURB & GUTTER AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

9/4/08

DATE

FHWA

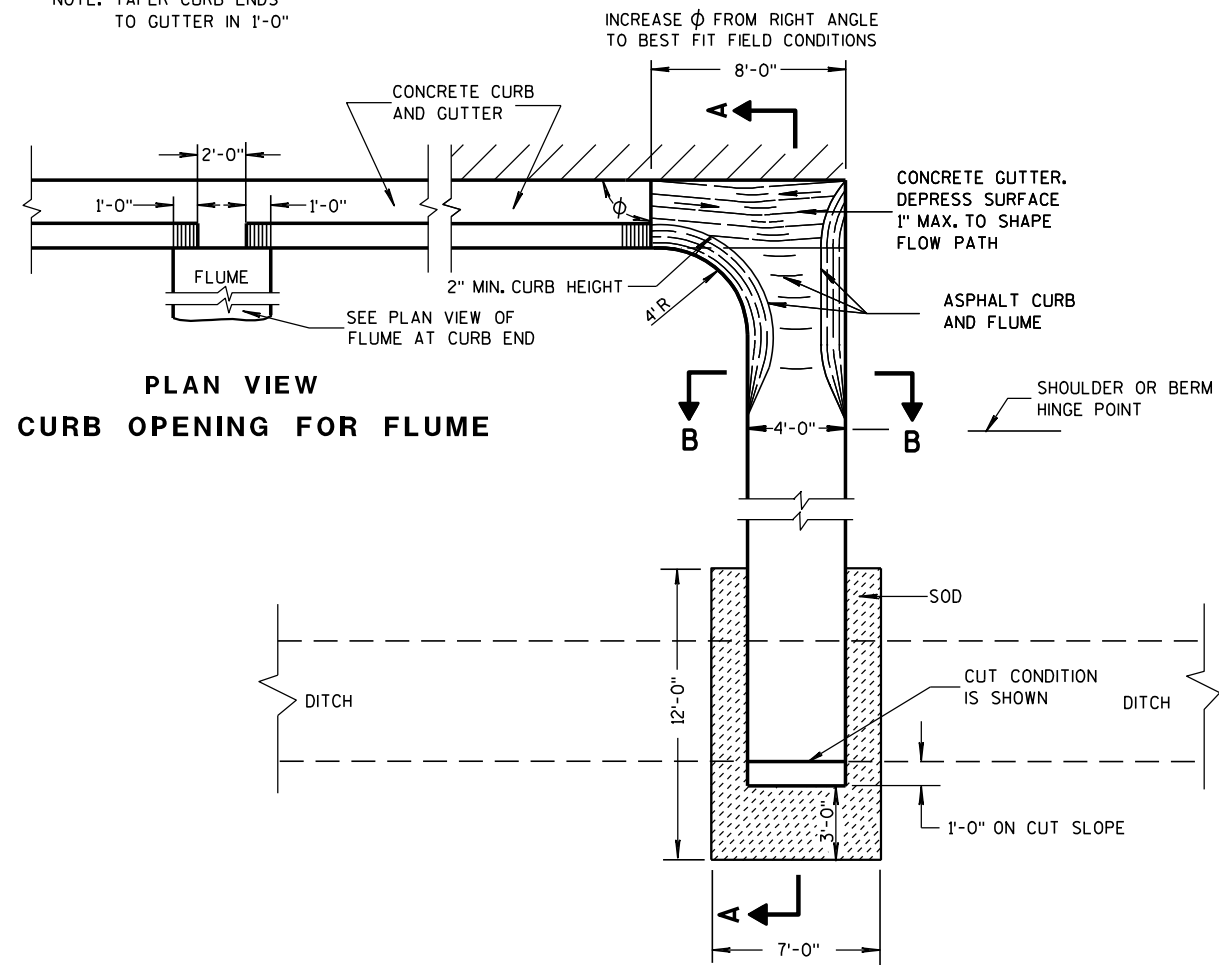
/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

ENGINEER

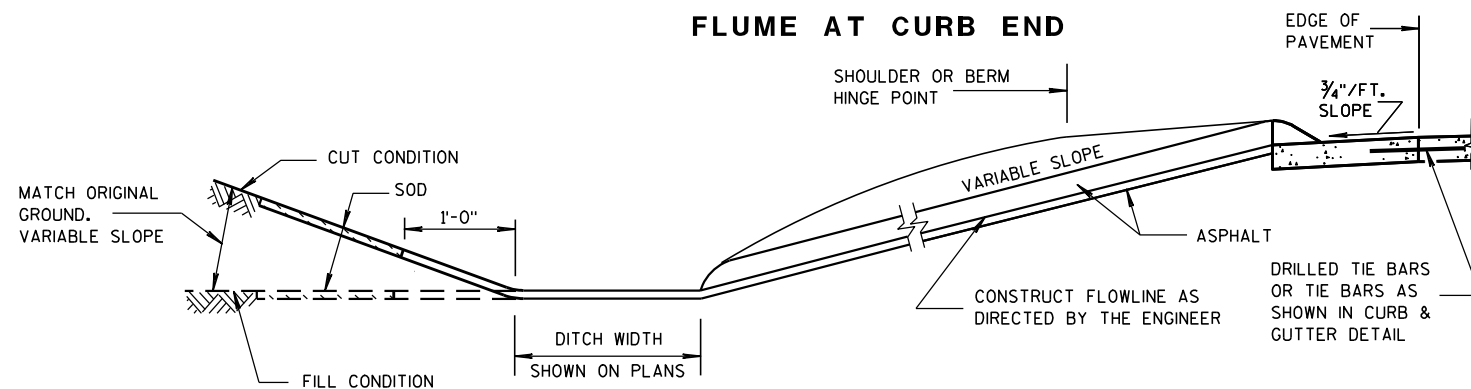
ASPHALTIC FLUME

NOTE: TAPER CURB ENDS
TO GUTTER IN 1'-0"

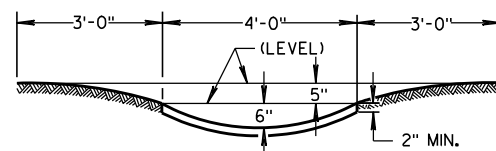


PLAN VIEW
CURB OPENING FOR FLUME

PLAN VIEW
FLUME AT CURB END



SECTION A-A



SECTION B-B

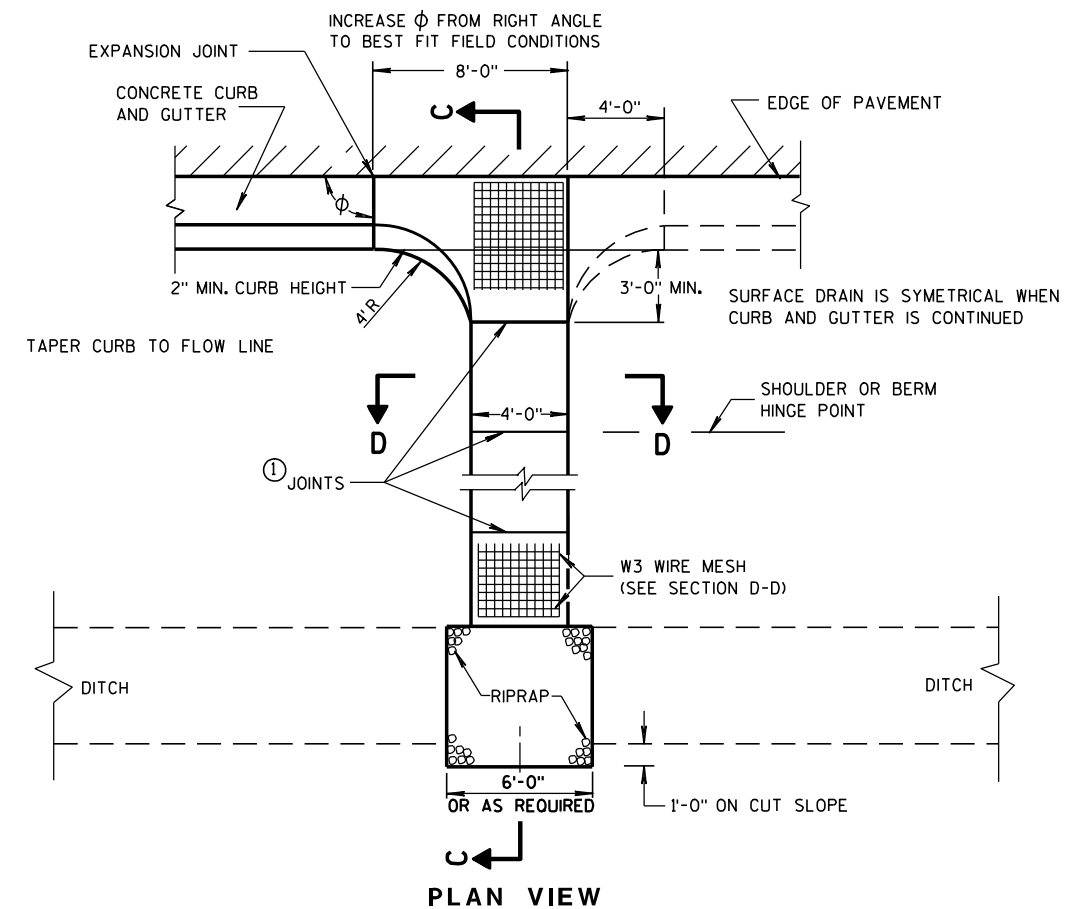
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

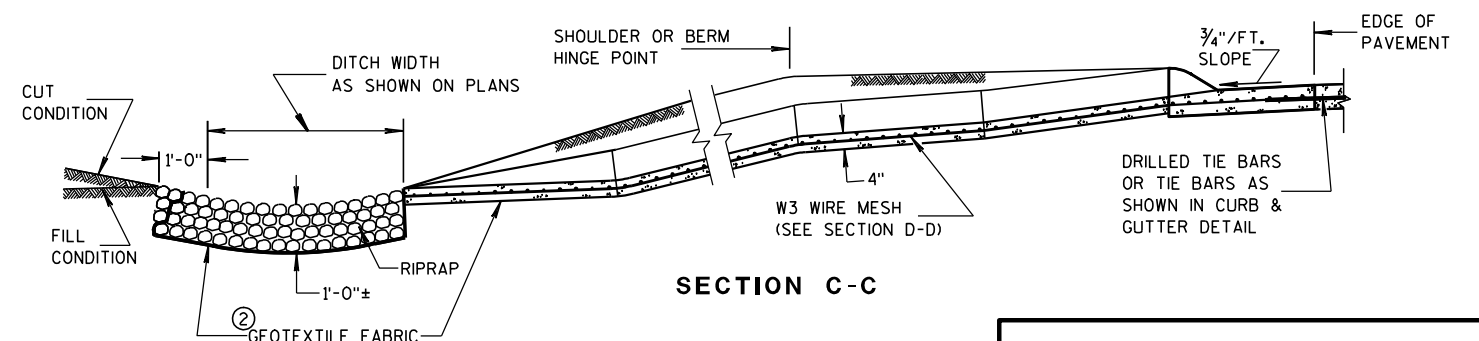
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE 1/8" TO 1/4" INCH WIDE BY 1 1/2" INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

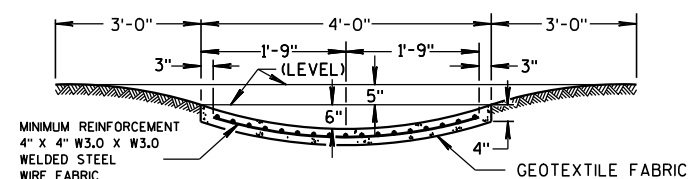
③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

9-4-08

DATE

FHWA

/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

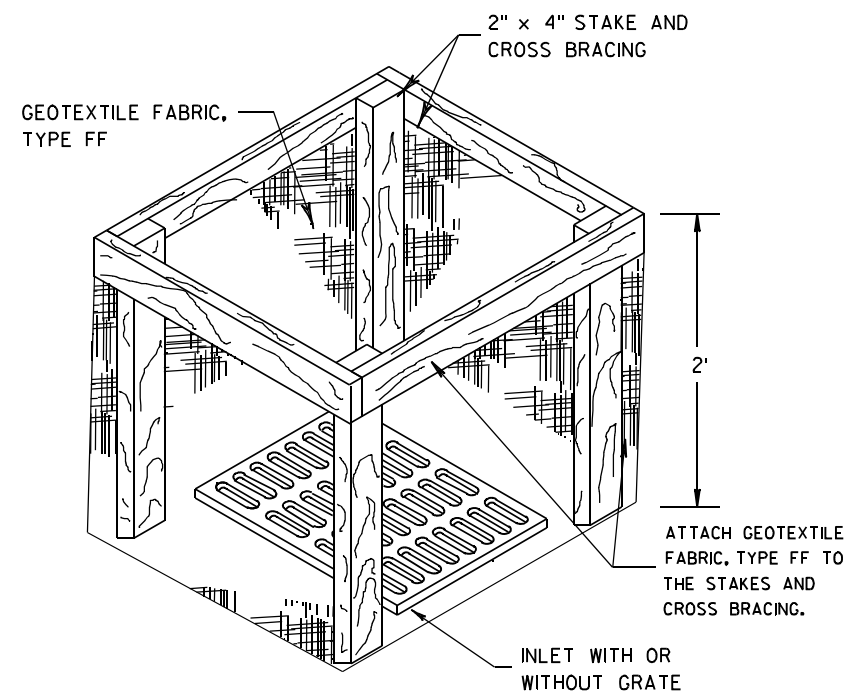
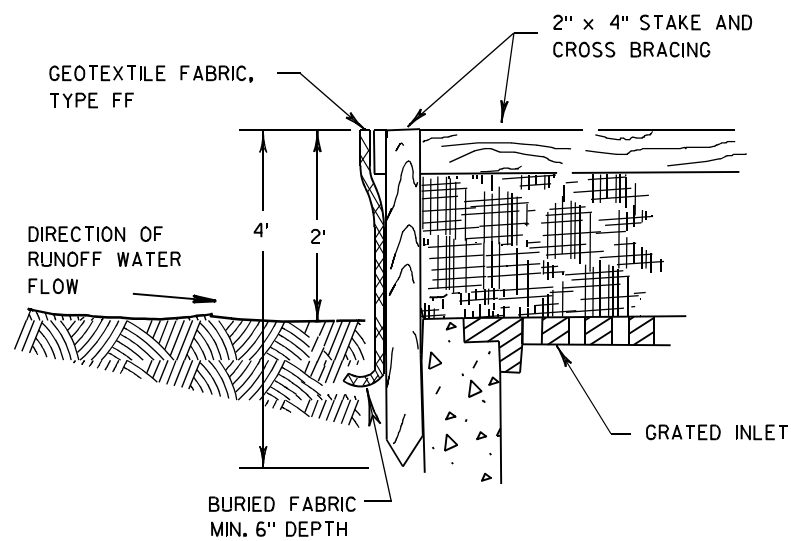
ENGINEER



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



<div style="text-align: center;"><h1>SILT FENCE</h1></div>	
<div style="text-align: center;"><h2>STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION</h2></div>	
<div>APPROVED</div> <div><u>4-29-05</u></div> <div><u>DATE</u></div>	<div><u>/S/ Beth Canestra</u></div> <div>CHIEF ROADWAY DEVELOPMENT ENGINEER</div>



INLET PROTECTION, TYPE A

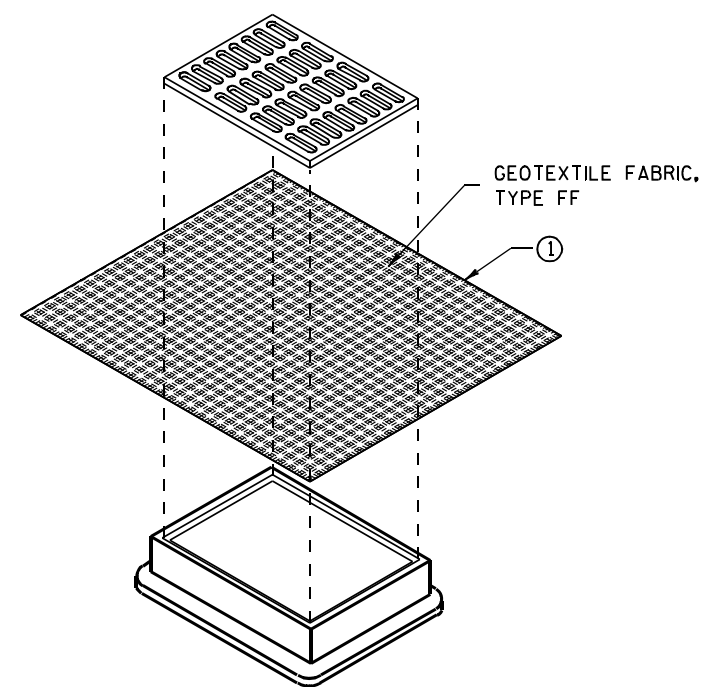
GENERAL NOTES

INLET PROTECTION DEVICES SHALL BE MAINTAINED OR REPLACED AT THE DIRECTION OF THE ENGINEER.

MANUFACTURED ALTERNATIVES APPROVED AND LISTED ON THE DEPARTMENT'S EROSION CONTROL PRODUCT ACCEPTABILITY LIST MAY BE SUBSTITUTED.

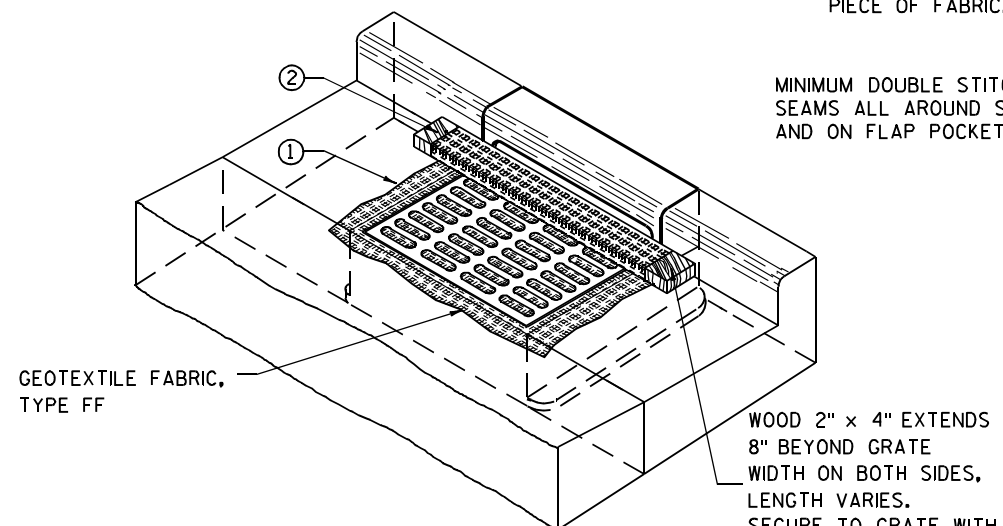
WHEN REMOVING OR MAINTAINING INLET PROTECTION, CARE SHALL BE TAKEN SO THAT THE SEDIMENT TRAPPED ON THE GEOTEXTILE FABRIC DOES NOT FALL INTO THE INLET. ANY MATERIAL FALLING INTO THE INLET SHALL BE REMOVED IMMEDIATELY.

- ① FINISHED SIZE, INCLUDING FLAP POCKETS WHERE REQUIRED, SHALL EXTEND A MINIMUM OF 10" AROUND THE PERIMETER TO FACILITATE MAINTENANCE OR REMOVAL.
- ② FOR INLET PROTECTION, TYPE C (WITH CURB BOX), AN ADDITIONAL 18" OF FABRIC IS WRAPPED AROUND THE WOOD AND SECURED WITH STAPLES. THE WOOD SHALL NOT BLOCK THE ENTIRE HEIGHT OF THE CURB BOX OPENING.
- ③ FLAP POCKETS SHALL BE LARGE ENOUGH TO ACCEPT WOOD 2X4.



**INLET PROTECTION, TYPE B
(WITHOUT CURB BOX)**

(CAN BE INSTALLED IN ANY INLET WITHOUT A CURB BOX)



INLET PROTECTION, TYPE C (WITH CURB BOX)

INSTALLATION NOTES

TYPE B & C

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

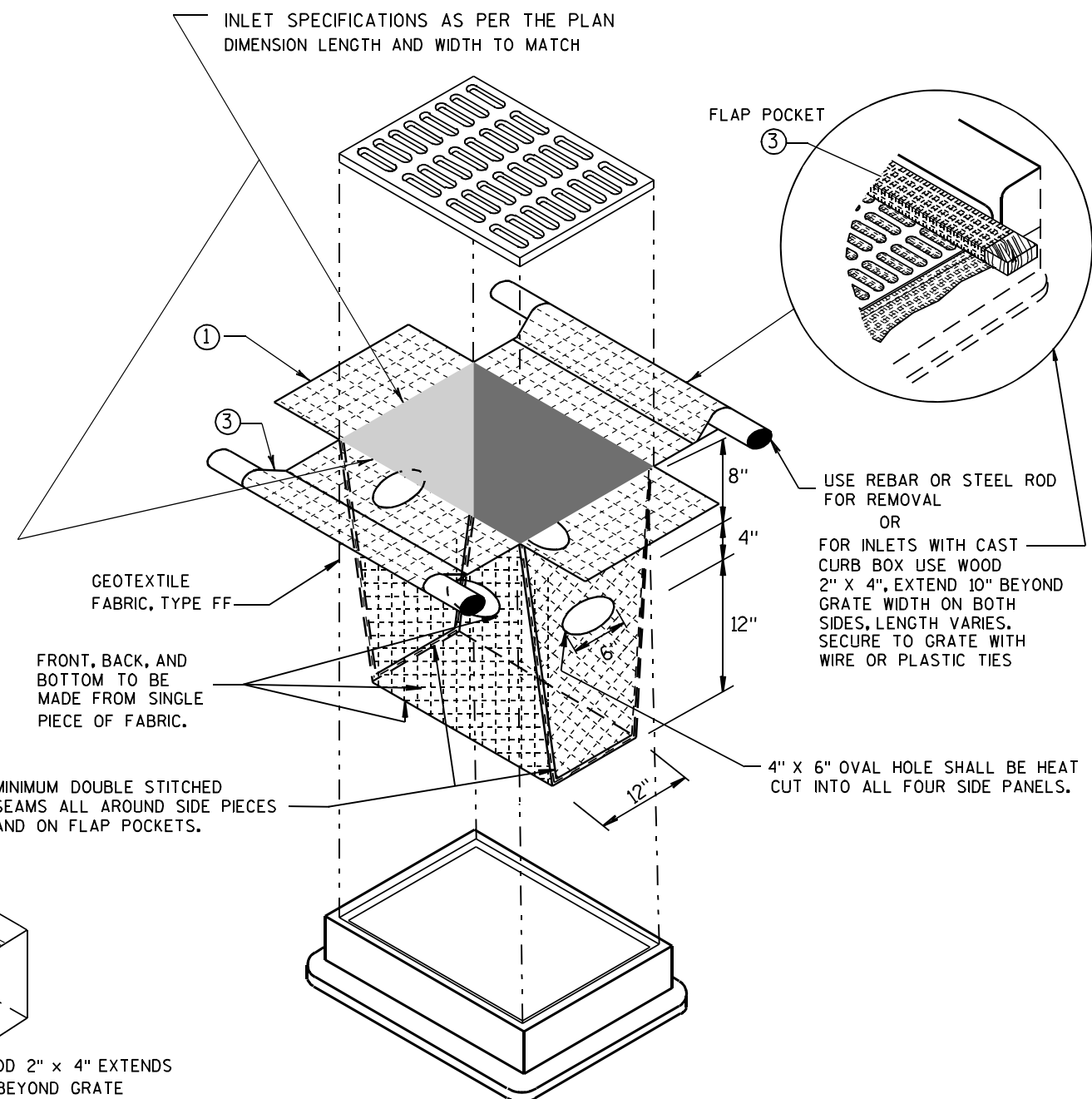
THE CONTRACTOR SHALL DEMONSTRATE A METHOD OF MAINTENANCE, USING A SEWN FLAP, HAND HOLDS OR OTHER METHOD TO PREVENT ACCUMULATED SEDIMENT FROM ENTERING THE INLET.

TYPE D

DO NOT INSTALL INLET PROTECTION TYPE D IN INLETS SHALLOWER THAN 30", MEASURED FROM THE BOTTOM OF THE INLET TO THE TOP OF THE GRATE.

TRIM EXCESS FABRIC IN THE FLOW LINE TO WITHIN 3" OF THE GRATE.

THE INSTALLED BAG SHALL HAVE A MINIMUM SIDE CLEARANCE, BETWEEN THE INLET WALLS AND THE BAG, MEASURED AT THE BOTTOM OF THE OVERFLOW HOLES, OF 3". WHERE NECESSARY THE CONTRACTOR SHALL CINCH THE BAG, USING PLASTIC ZIP TIES, TO ACHIEVE THE 3" CLEARANCE. THE TIES SHALL BE PLACED AT A MAXIMUM OF 4" FROM THE BOTTOM OF THE BAG.



INLET PROTECTION, TYPE D

(CAN BE INSTALLED IN ANY INLET TYPE WITH OR WITHOUT A CURB BOX AS PER NOTE ②)

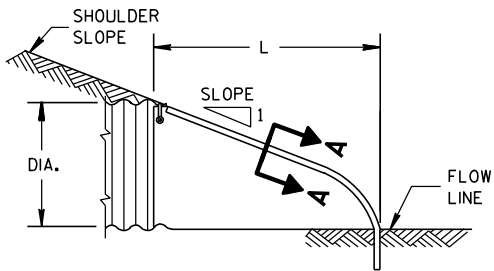
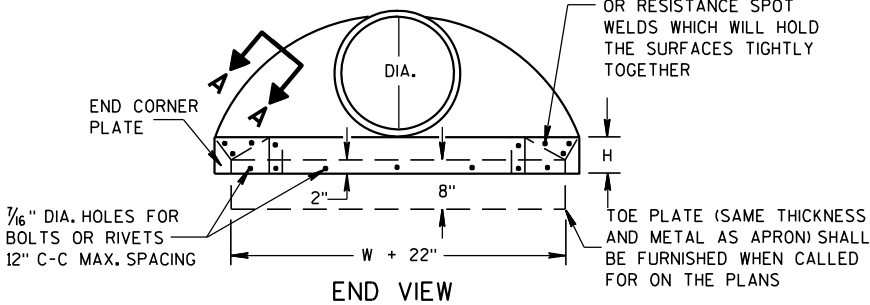
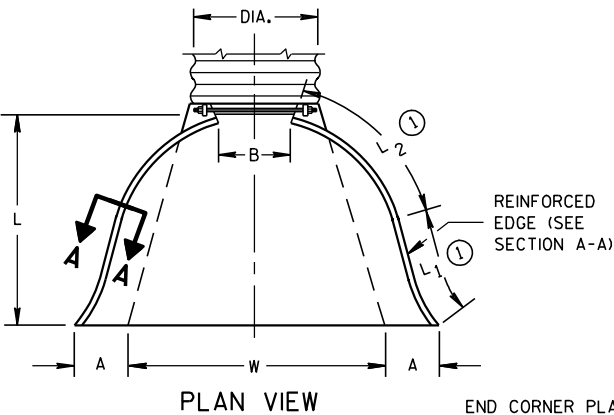
**INLET PROTECTION
TYPE A, B, C, AND D**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/16/02 /S/ Beth Cannestra
DATE
FHWA CHIEF ROADWAY DEVELOPMENT ENGINEER

METAL APRON ENDWALLS											
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1 1/2")	L1 ①	L2 ①	W (±2")		
12	.064	.060	6	6	6	21	12	17 1/2	24	2 1/2 to 1	1 Pc.
15	.064	.060	7	8	6	26	14	21 3/4	30	2 1/2 to 1	1 Pc.
18	.064	.060	8	10	6	31	15	28 1/4	36	2 1/2 to 1	1 Pc.
21	.064	.060	9	12	6	36	18	29 5/8	42	2 1/2 to 1	1 Pc.
24	.064	.075	10	13	6	41	18	37 1/4	48	2 1/2 to 1	1 Pc.
30	.079	.075	12	16	8	51	18	52 1/4	60	2 1/2 to 1	1 Pc.
36	.079	.105	14	19	9	60	24	59 3/4	72	2 1/2 to 1	2 Pc.
42	.109	.105	16	22	11	69	24	75 5/8	84	2 1/2 to 1	2 Pc.
48	.109	.105	18	27	12	78	24	81	90	2 1/4 to 1	3 Pc.
54	.109	.105	18	30	12	84	30	85 1/2	102	2 1/4 to 1	3 Pc.
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.
78	.109x	.105x	18	42	12	87	—	—	132	1 1/2 to 1	3 Pc.
84	.109x	.105x	18	45	12	87	—	—	138	1 1/2 to 1	3 Pc.
90	.109x	.105x	18	37	12	87	—	—	144	1 1/2 to 1	3 Pc.
96	.109x	.105x	18	35	12	87	—	—	150	1 1/2 to 1	3 Pc.

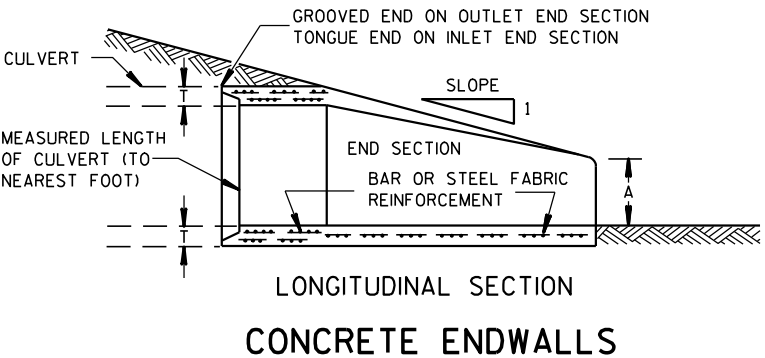
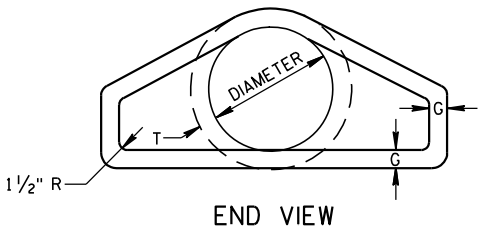
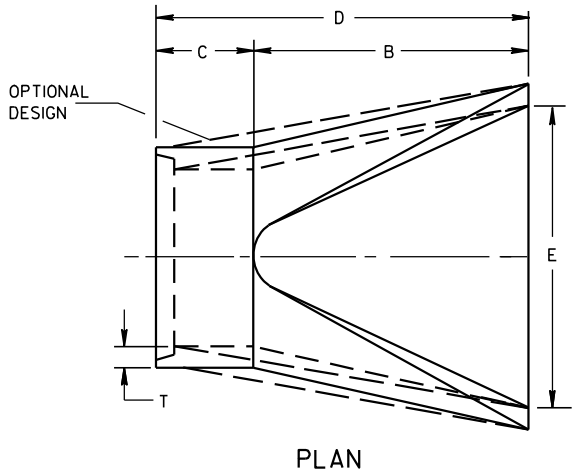
* EXCEPT CENTER PANEL
SEE GENERAL NOTES



SIDE ELEVATION
METAL ENDWALLS

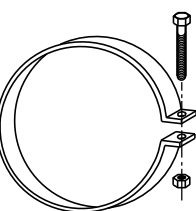
REINFORCED CONCRETE APRON ENDWALLS											
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE			
	T	A	B	C	D	E	G				
12	2	4	24	48 7/8	72 7/8	24	2	3 to 1			
15	2 1/4	6	27	46	73	30	2 1/4	3 to 1			
18	2 1/2	9	27	46	73	36	2 1/2	3 to 1			
21	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	3 to 1			
24	3	9 1/2	43 1/2	30	73 1/2	48	3	3 to 1			
27	3 1/4	10 1/2	49 1/2	24	73 1/2	54	3 1/4	3 to 1			
30	3 1/2	12	54	19 3/4	73 1/2	60	3 1/2	3 to 1			
36	4	15	63	34 3/4	97 3/4	72	4	3 to 1			
42	4 1/2	21	63	35	98	78	4 1/2	3 to 1			
48	5	24	72	26	98	84	5	3 to 1			
54	5 1/2	27	65	33 1/4-35	98 1/4-100	90	5 1/2	2 1/2 to 1			
60	6	30-35	60	39	99	96	5	2 to 1			
66	6 1/2	24-30	72-78	21-27	99	102	5 1/2	2 to 1			
72	7	24-36	78	21	99	108	6	2 to 1			
78	7 1/2	24-36	78	21	99	114	6 1/2	2 to 1			
84	8	36	90 1/2	21	111 1/2	120	6 1/2	1 1/2 to 1			
90	8 1/2	41	87 1/2	24	111 1/2	132	6 1/2	1 1/2 to 1			

* MINIMUM
** MAXIMUM

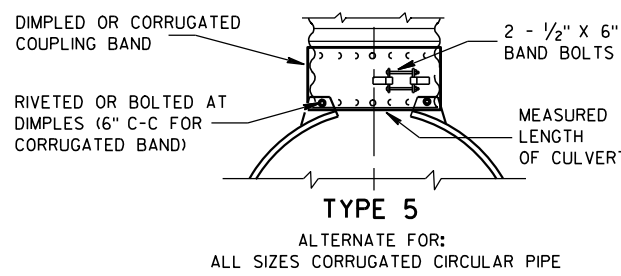
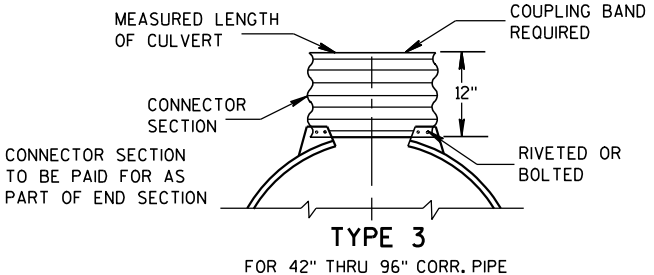
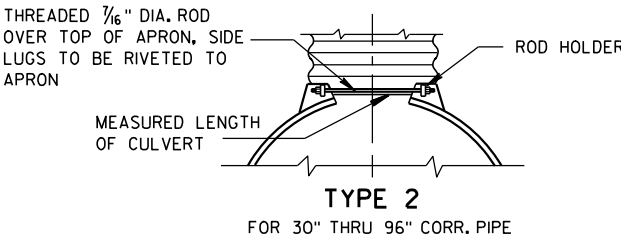
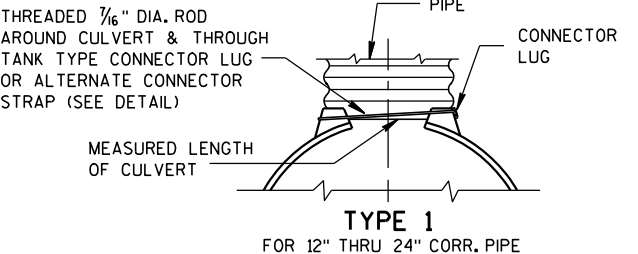


LONGITUDINAL SECTION
CONCRETE ENDWALLS

1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



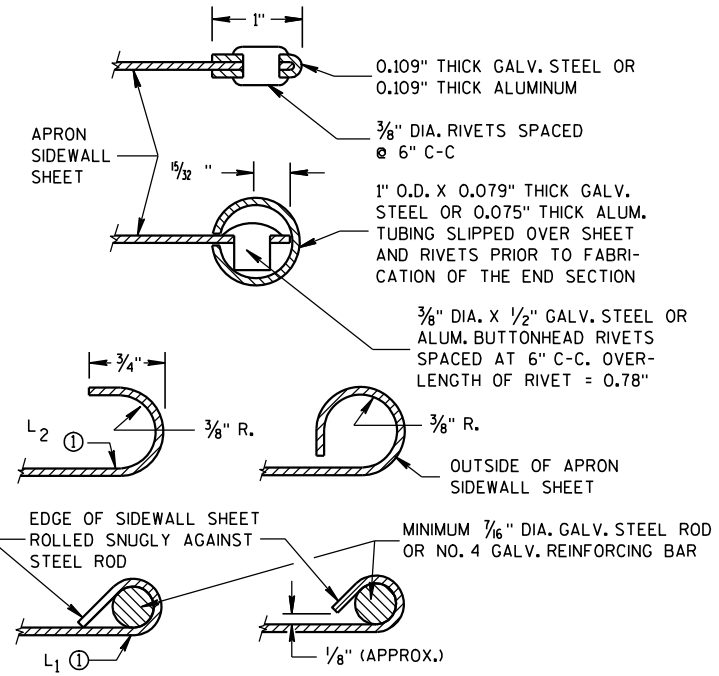
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

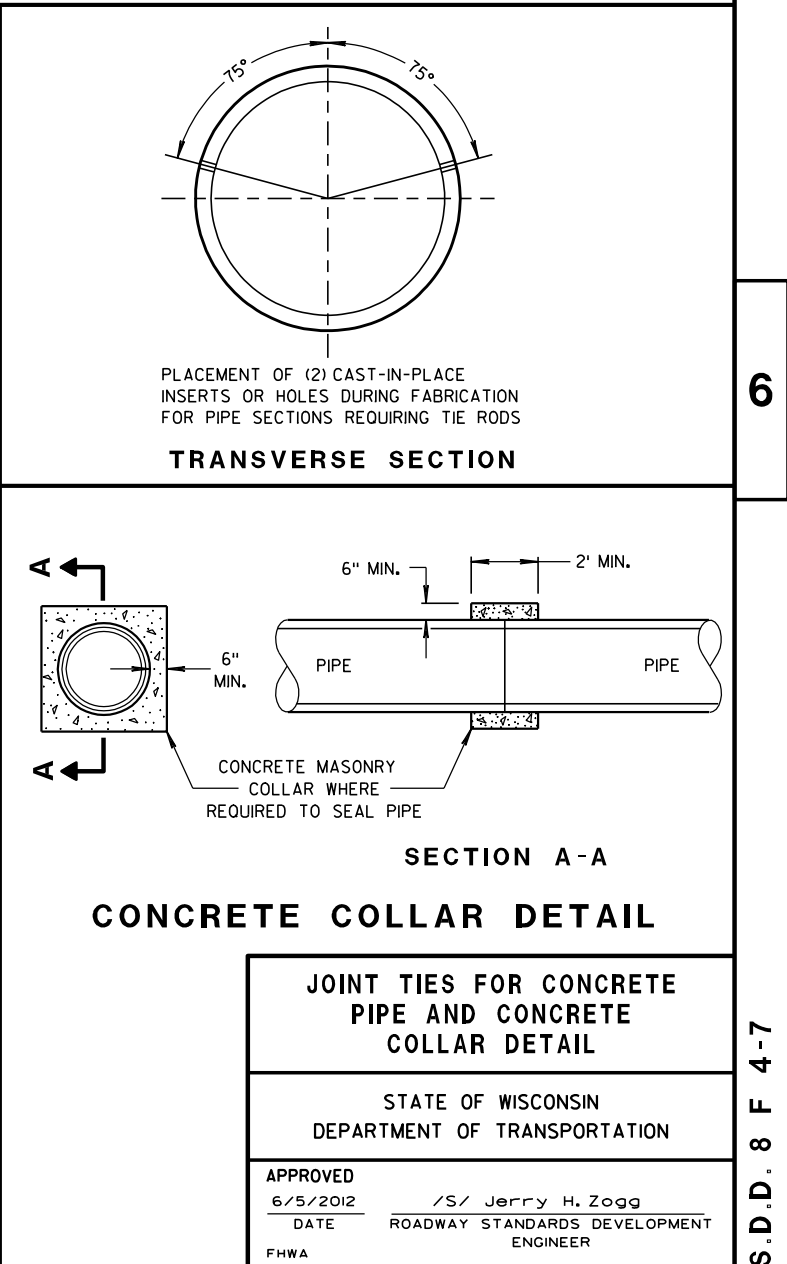
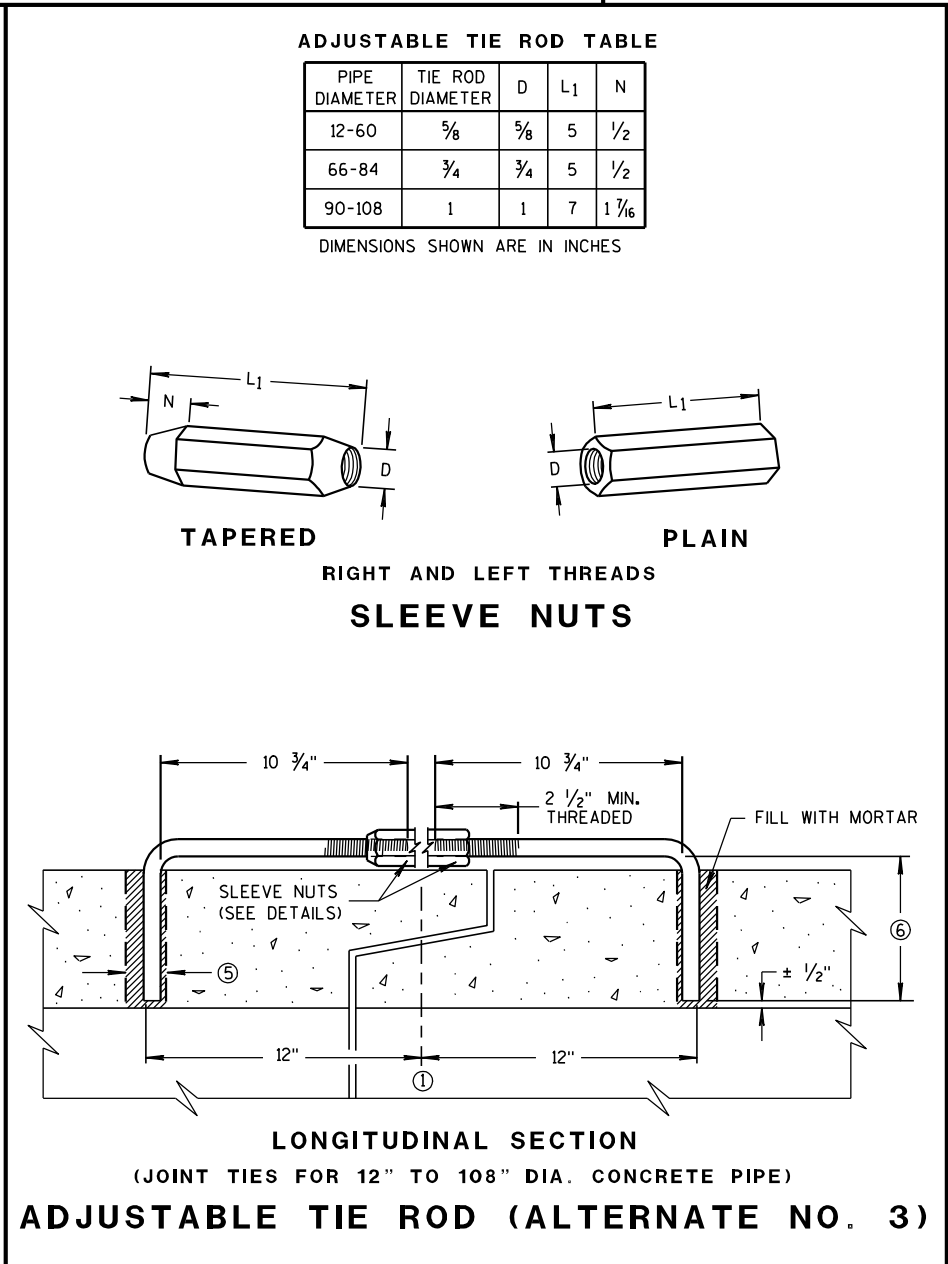
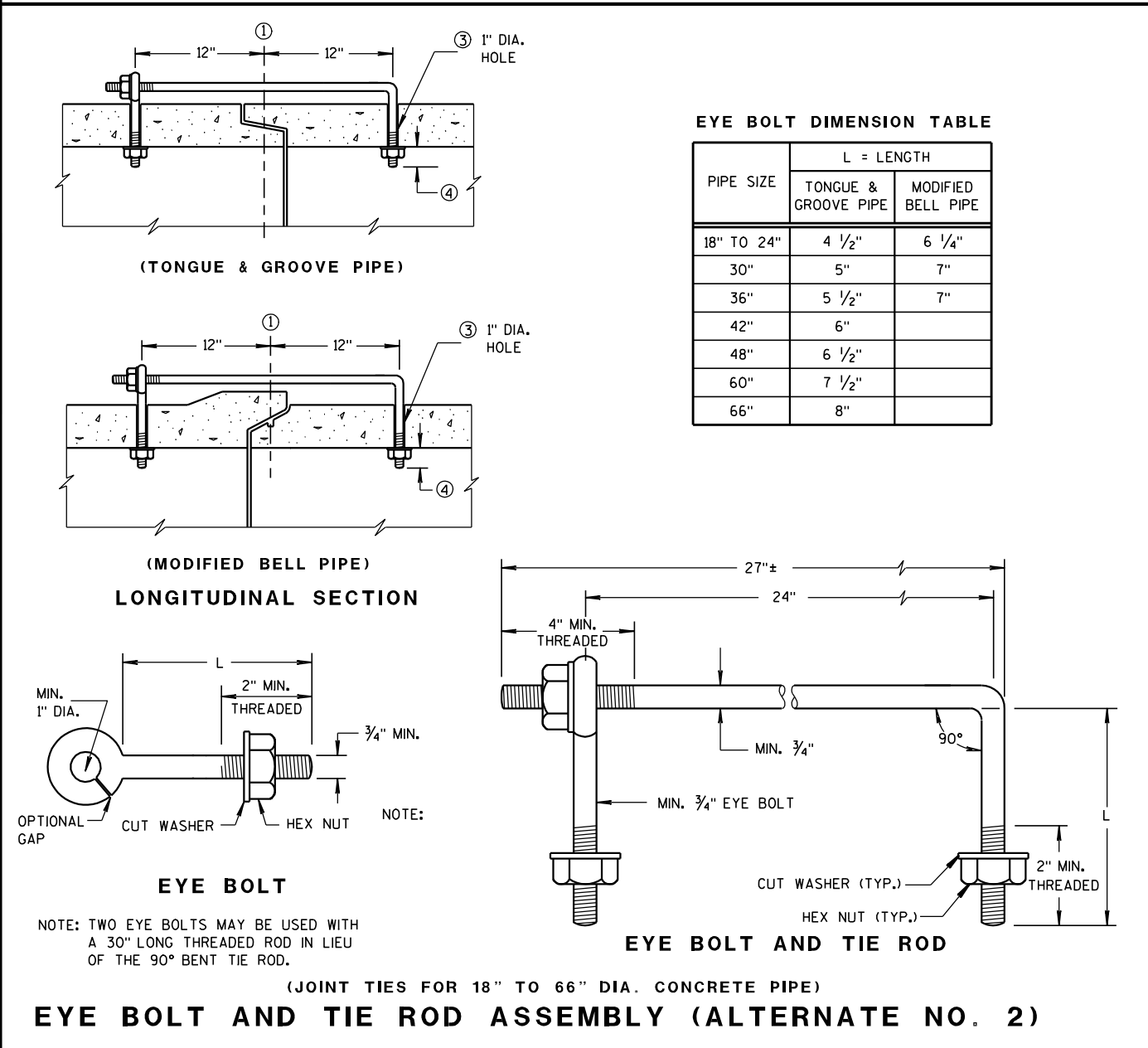
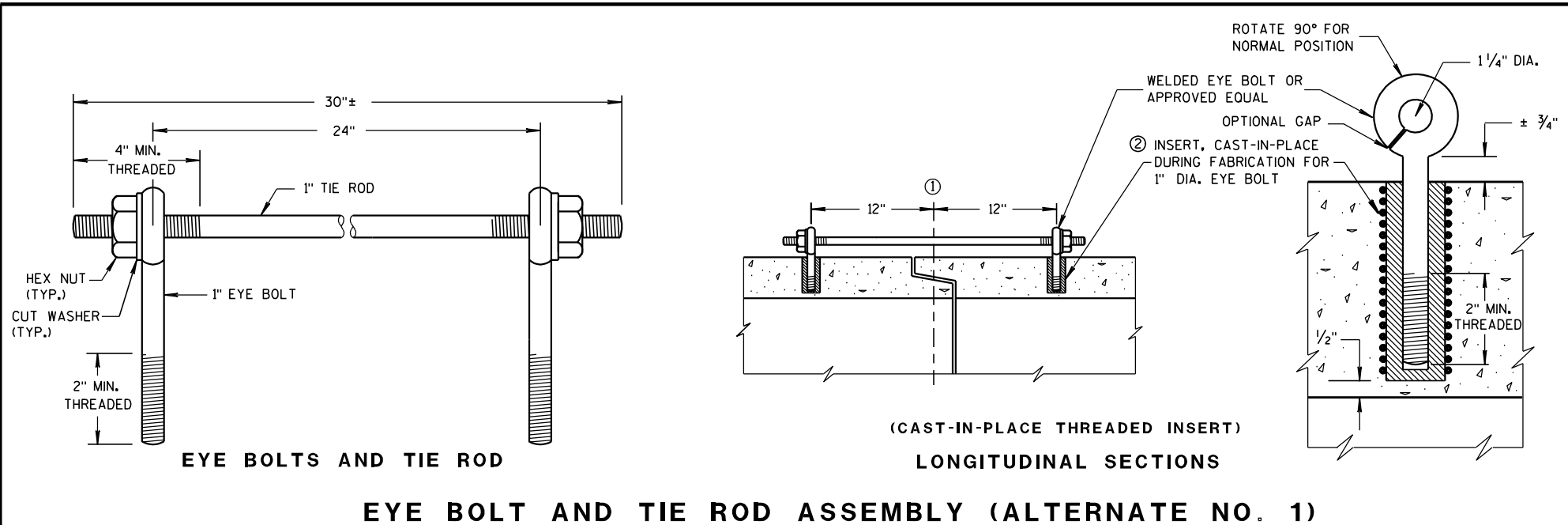
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

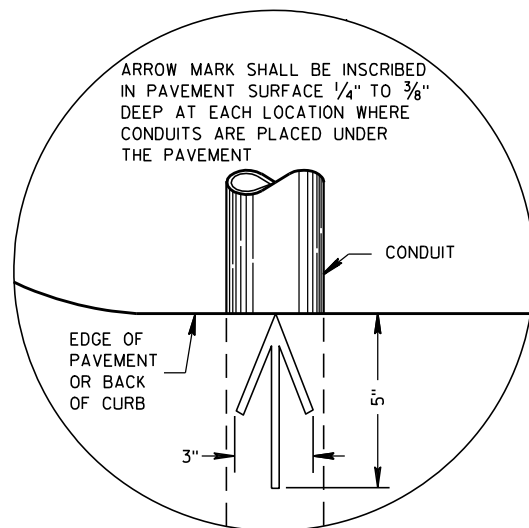
① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
CULVERT PIPE

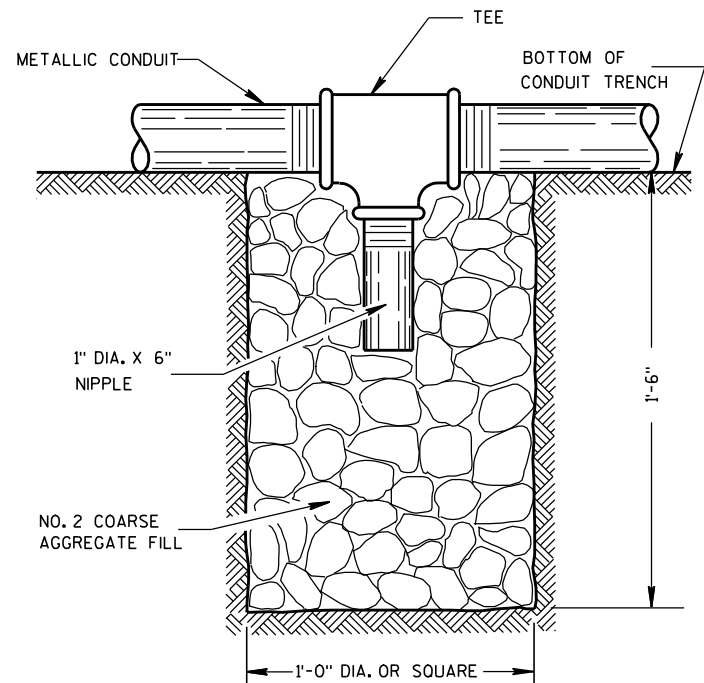
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA



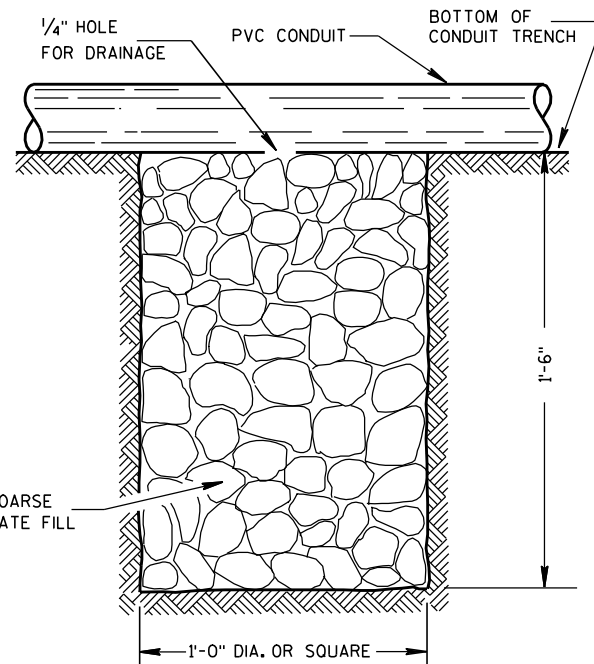


PLAN VIEW
ARROW MARK



NOTE: INSTALL AT LOCATIONS WHERE METALLIC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR METALLIC CONDUIT



NOTE: INSTALL AT LOCATIONS WHERE PVC CONDUITS CANNOT BE PITCHED TO DRAIN INTO A PULL BOX.

DRAIN SUMP FOR PVC CONDUIT

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

METALLIC (STANDARD SPECIFICATION 652.2.2) OR NONMETALLIC (STANDARD SPECIFICATION 652.2.3) CONDUIT SHALL BE FURNISHED AND PLACED AS SHOWN.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

THE TRENCH SHALL NOT BE BACKFILLED PRIOR TO INSPECTION OF THE CONDUIT.

ALL METALLIC CONDUIT RACEWAY ENDS SHALL BE REAMED AND THREADED.

ALL METALLIC CONDUIT IN WHICH WIRE OR CABLE IS TO BE INSTALLED SHALL BE BUSHED WITH APPROVED THREADED BUSHINGS BEFORE INSTALLATION OF THE WIRE OR CABLE.

ALL METALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT TO BE INSTALLED SHALL BE CAPPED WITH THREADED PROTECTIVE CAPS, AS APPROVED BY THE ENGINEER.

ALL NONMETALLIC CONDUIT SHALL BE CAPPED OR PLUGGED IMMEDIATELY AFTER INSTALLATION AND SHALL REMAIN CAPPED OR PLUGGED UNTIL WIRE/CABLES ARE INSTALLED.

NONMETALLIC CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

BENDING OF PVC ELECTRICAL CONDUIT SHALL BE ACCOMPLISHED BY USING A BLANKET OR EMERSON TYPE TANK DESIGNED FOR THE PURPOSE OF BENDING PVC ELECTRICAL CONDUIT.

ALL CUT ENDS SHALL BE TRIMMED INSIDE AND OUTSIDE TO REMOVE ALL ROUGH EDGES ON NONMETALLIC CONDUIT. (SEE NEC 347.5)

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY U.L. LISTED ADAPTER FITTINGS SHALL BE USED.

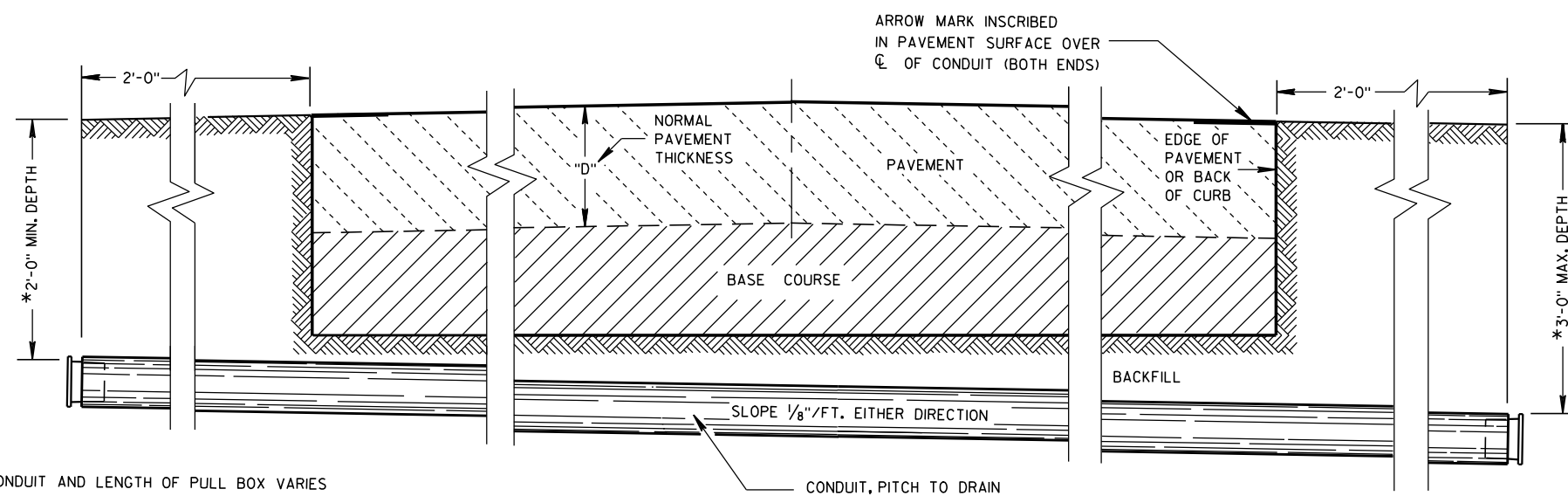
PRIOR TO CONDUIT ACCEPTANCE, CONDUIT CAPS OR PLUGS SHALL BE REMOVED, AND THE CAPS, PLUGS AND CONDUIT ENDS SHALL BE THOROUGHLY CLEANED AND THEN THE CAPS OR PLUGS REINSTALLED TO ENSURE THAT THE CAPS OR PLUGS CAN BE EASILY REMOVED IN THE FUTURE.

ALL CONDUIT BEING FURNISHED AND INSTALLED SHALL HAVE THE U.L. LABEL FIRMLY ATTACHED.

CONDUIT RUNS SHALL BE THE SAME SIZE OF CONDUIT FROM ONE END TO THE OTHER (FROM PULL BOX TO PULL BOX-OR-JUNCTION BOX TO JUNCTION BOX-OR-BASE TO BASE, ETC.).

POLY ROPE OR A PULL WIRE SHALL BE INSTALLED AS STATED IN THE STANDARD SPECIFICATION, ITEM 652.3.1.1.

ALL CONDUIT RUNS SHALL BE STRAIGHT (WITHOUT BENDS) FROM PULL BOX TO PULL BOX, PULL BOX TO BASE AND BASE TO BASE AS SHOWN ON THE PLANS.



*DEPTH OF CONDUIT AND LENGTH OF PULL BOX VARIES WITH HEIGHT OF CURB USED. ALSO SEE PULL BOX S.D.D. 9B4

SIDE ELEVATION
DETAIL FOR CONDUIT UNDER PAVED HIGHWAYS

CONDUIT

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

10/23/03

DATE

FHWA

/S/ Balu Ananthanarayanan
STATE ELECTRICAL ENGINEER FOR HWYS

TABLE OF NOMINAL DIMENSIONS AND WEIGHTS

DIMENSION IN INCHES		CORRUGATED STEEL PIPE								
PIPE DIAMETER (INSIDE)	A	12	12	12	18	18	18	24	24	24
PIPE LENGTH **	B	24	30	36	24	30	36	36	42	48
WALL THICKNESS	C	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064	0.064
COVER	D	10 1/4	10 1/4	10 1/4	16 1/4	16 1/4	16 1/4	22 1/4	22 1/4	22 1/4
FRAME	E	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2	26 1/2	26 1/2	26 1/2
FRAME	F	8 1/2	8 1/2	8 1/2	14 1/2	14 1/2	14 1/2	20 1/2	20 1/2	20 1/2
FRAME	G	11 1/2	11 1/2	11 1/2	17 1/2	17 1/2	17 1/2	23 1/2	23 1/2	23 1/2
WEIGHT IN POUNDS *										
FRAME AND COVER		60	60	60	110	110	110	155	155	155

* THE ACTUAL WEIGHT OF THE MANHOLE FRAME AND COVER MAY VARY WITHIN 5 PERCENT PLUS OR MINUS OF THE WEIGHTS SHOWN.

** NORMALLY USED LENGTHS. THE PROJECT ENGINEER SHALL DETERMINE IF PIPE LENGTHS, OTHER THAN THOSE SPECIFIED, SHALL BE USED, TO A MAXIMUM OF 48" (CONTINUOUS LENGTH, NON-SPLICED). THE ADDITIONAL LENGTH SHALL BE INCIDENTAL TO THE PULL BOX BID PRICE.

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

ALL FRAMES AND COVERS SHALL BE HEAVY DUTY TYPE, SUITABLE FOR VEHICULAR TRAFFIC LOADS.

PULL BOXES LOCATED IN THE ROADWAYS SHALL HAVE LOCKING COVERS.

ENTRANCE HOLES INTO PULL BOXES SHALL BE CUT WITH A CIRCULAR HOLE SAW OR HYDRAULIC CONDUIT PUNCH. HOLE SIZE SHALL BE THE OUTSIDE DIAMETER OF THE CONDUIT THAT IS TO FIT IN THE OPENING PLUS NO MORE THAN 1/4".

THE CONTRACTOR SHALL NOT INSTALL WIRE IN ANY PULL BOX UNTIL ITS INSTALLATION HAS BEEN INSPECTED AND ACCEPTED BY THE ENGINEER.

GROUNDING LUGS (MECHANICAL CONNECTORS) SHALL BE U.L. LISTED AND APPROVED FOR USE WITH COPPER WIRE. THE MECHANICAL CONNECTION (INSIDE AND OUTSIDE) TO THE PULL BOX, SHALL BE TOTALLY AND PERMANENTLY SEALED WITH A SILICONE OR RUBBERIZED CAULKING COMPOUND AS APPROVED BY THE ENGINEER.

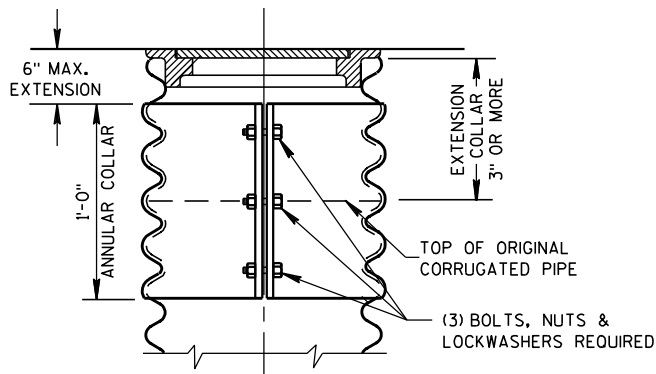
GROUNDING LUGS ARE NOT REQUIRED IN PULL BOXES WHEN VOLTAGES OF LESS THAN 50 VOLTS AC ARE THE ONLY VOLTAGES ENCOUNTERED IN THE BOXES.

ALL METALLIC CONDUIT IN WHICH WIRE AND/OR CABLE IS TO BE INSTALLED, SHALL BE BUSHED BEFORE INSTALLATION OF THE WIRE AND/OR CABLE.

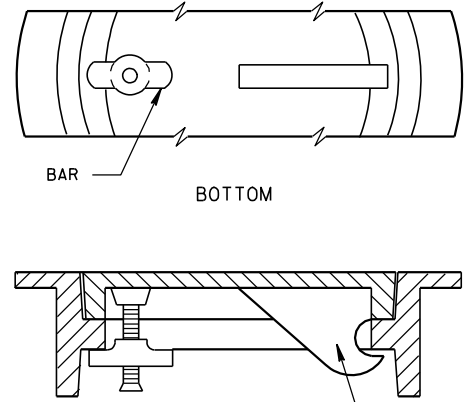
S.D.D. 9B2, "CONDUIT", APPLIES TO THIS DRAWING.

WHEN PULL BOXES ARE INSTALLED FOR FUTURE USE, DO NOT INSTALL THE EQUIPMENT GROUNDING LUG, THE EQUIPMENT GROUNDING LUG, THE EQUIPMENT GROUNDING ELECTRODE AND THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE REQUIRED AND INSTALLED UNDER A FUTURE WIRING CONTRACT.

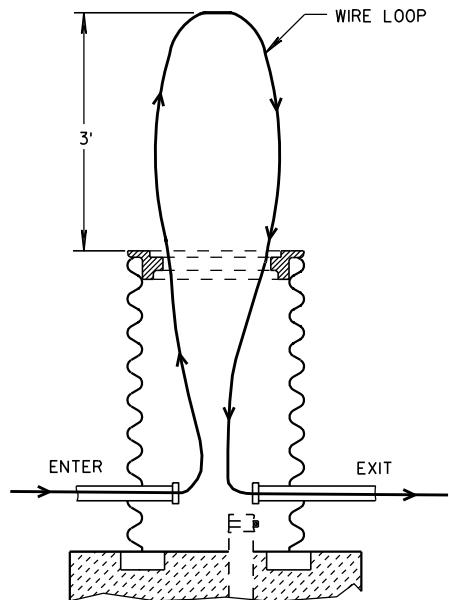
IF PULL BOX EQUIPMENT GROUNDING IS REQUIRED USING AN EQUIPMENT GROUNDING ELECTRODE IN EACH PULL BOX, THE EQUIPMENT GROUNDING ELECTRODE SHALL BE 5/8" X 8'-0", COPPERCLAD AND BE EXOTHERMICALLY WELDED TO A #4 AWG, COPPER, STRANDED WIRE (BARE OR GREEN INSULATED). THE #4 AWG WIRE SHALL BE 4 FEET IN LENGTH, NEATLY COILED, TAPED AND AVAILABLE FOR USE WHEN REQUIRED.



CORRUGATED PIPE EXTENDER

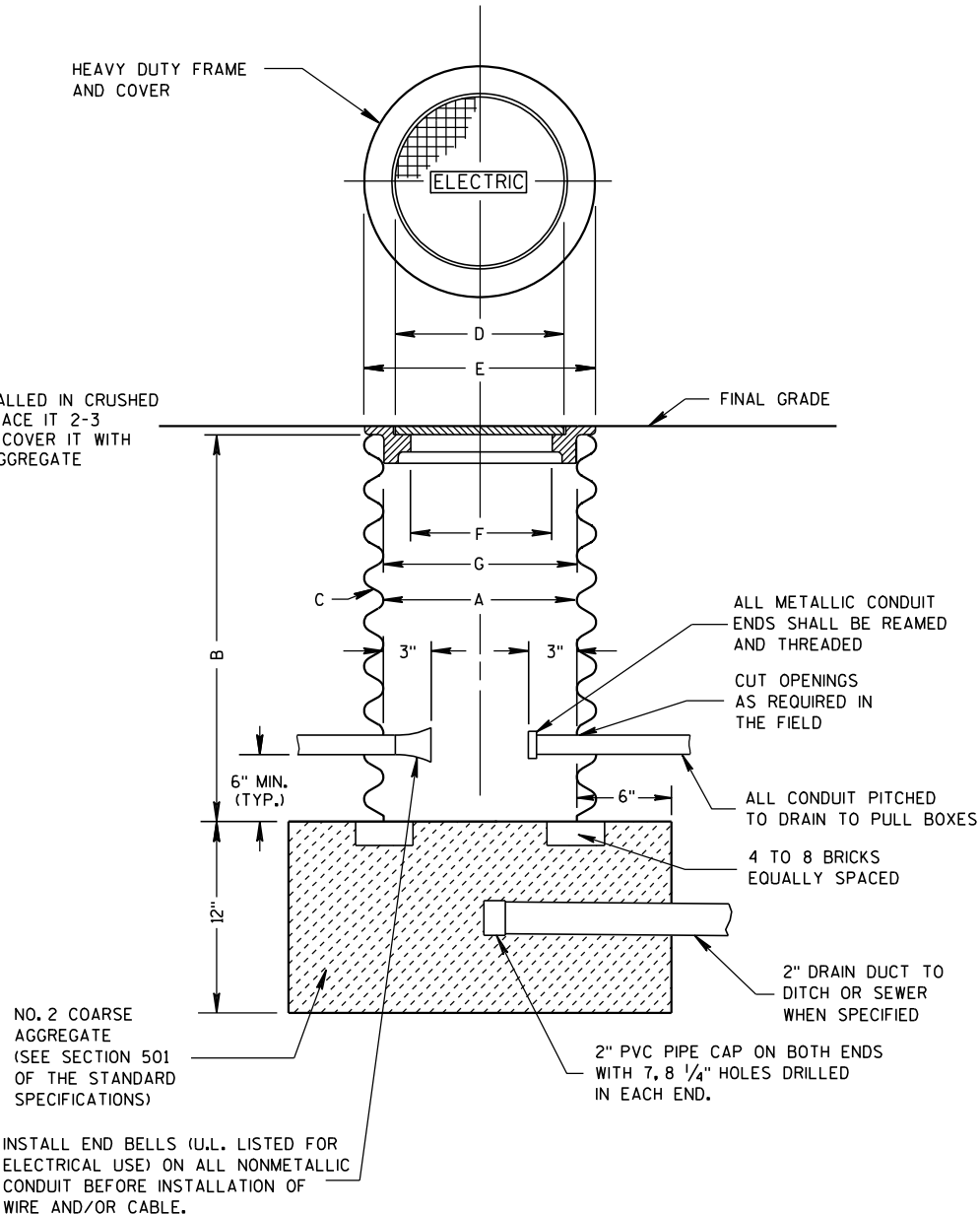


ALTERNATE COVER (LOCKING)

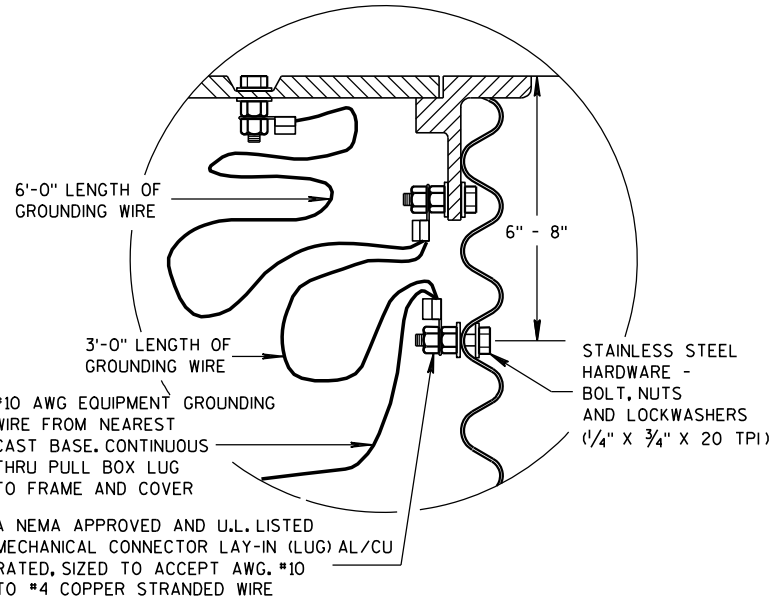


MEASUREMENT DETAIL FOR WIRE/CABLE IN THE PULL BOX

WHEN A PULL BOX IS INSTALLED IN CRUSHED AGGREGATE SHOULDERS, PLACE IT 2-3 INCHES BELOW GRADE AND COVER IT WITH 2-3 INCHES OF CRUSHED AGGREGATE



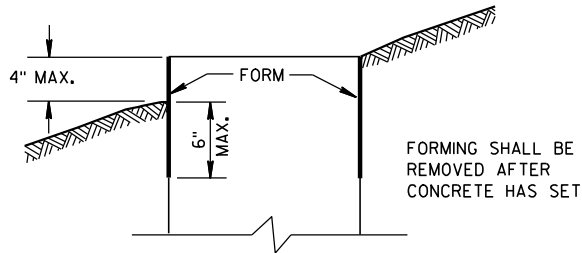
PULL BOX



EQUIPMENT GROUNDING LUG AND LOCATION IN STEEL PULL BOXES

PULL BOX	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 9/27/06 DATE	/S/ Balu Ananthanarayanan STATE ELECTRICAL ENGINEER FOR HWYS
FHWA	

FORM DEPTH SHALL BE NO MORE THAN 6" BELOW GRADE ON THE LOWER SIDE OF BASE



FORMING DETAIL

QUANTITY REQUIREMENTS	CONCRETE BASE TYPE		
	1	2	5
APPROX. CUBIC YARDS OF CONCRETE	0.40	0.57	0.40
LBS. OF HOOP BAR STEEL	NONE	23	16
LBS. OF VERTICAL BAR STEEL	NONE	60	18

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

BASES SHALL BE EXCAVATED BY USE OF A CIRCULAR AUGER.

TOP SURFACES OF CONCRETE BASES SHALL BE TROWEL FINISHED SMOOTH AND LEVEL.

CONDUIT SIZES AND LOCATIONS SHALL BE AS SHOWN ON THE PLANS.

THE FINAL OR TERMINATING CONCRETE BASE IN A CONDUIT RUN SHALL HAVE A 6" EXIT STUB INSTALLED FOR FUTURE CABLING USE. THE EXIT STUB SHALL BE SIZED AS USED THROUGHOUT THE CONDUIT RUN AS SHOWN AT THE ENTRANCE OF THE BASE.

MINIMUM BENDING RADIUS OF CONDUIT IS EQUAL TO 6 X THE DIAMETER.

CONDUIT HEIGHT ABOVE CONCRETE BASES SHALL BE 1 INCH. ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED.

ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

GENERAL NOTES (CONTINUED)

BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF CONCRETE BASES BEFORE INSTALLATION OF CABLE OR WIRE.

ENDS OF CONDUIT INSTALLED BELOW GRADE FOR FUTURE USE SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC.

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U.L. LISTED FOR ELECTRICAL USE, SHALL BE USED.

IF A BASE REQUIRES A DEEP FORM BECAUSE OF LOOSE DIRT OR FILL, THE FORM SHALL BE REMOVED BEFORE BACKFILLING AROUND THE BASE. BACKFILL SHALL BE TAMPED TIGHT AGAINST THE BARE CONCRETE BASE IN LAYERS OF 1 FOOT OR LESS.

A NO. 4 AWG, STRANDED COPPER EQUIPMENT GROUNDING CONDUCTOR SHALL BE EXOTHERMICALLY WELDED TO THE EQUIPMENT GROUNDING ELECTRODE (GROUND ROD) FOR TYPE 2 AND TYPE 5 BASES.

THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE FURNISHED AND INSTALLED TO ENTER THE BASE OF THE TYPE 2 AND TYPE 5 BASES THROUGH A 1 INCH CONDUIT INSTALLED FOR GROUNDING PURPOSES, LEAVING A 4 FOOT COIL OF WIRE ABOVE THE CONCRETE BASE. THE EQUIPMENT GROUNDING CONDUCTOR SHALL BE NEATLY COILED AND THE COILS TIED TOGETHER.

ANCHOR RODS SHALL BE THREADED 12" IN LENGTH ON EACH END OF THE ROD, ANCHOR RODS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 654.2.1 AND 641.2.2 OF THE STANDARD SPECIFICATIONS, ASTM A-449, OR ASTM A-687 (GRADE 105).

WASHERS AND LOCK WASHERS ARE REQUIRED ON ALL ANCHOR RODS.

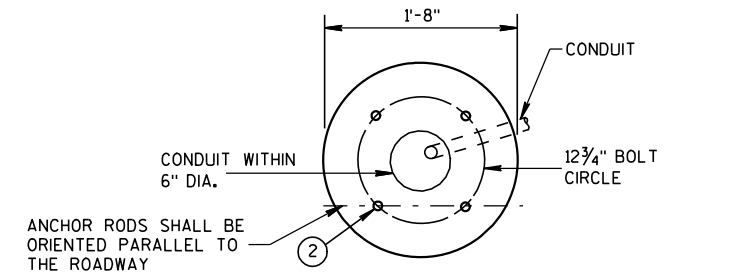
WHEN ANCHOR RODS USING THE ALTERNATE "L" BEND ARE FURNISHED, THE 4" "L" BEND SHALL BE IN ADDITION TO THE SPECIFIED ANCHOR ROD BAR LENGTH. THE "L" BEND END SHALL NOT BE THREADED.

ANCHOR RODS SHALL BE INSTALLED WITH MISALIGNMENTS OF LESS THAN 1:40 FROM VERTICAL.

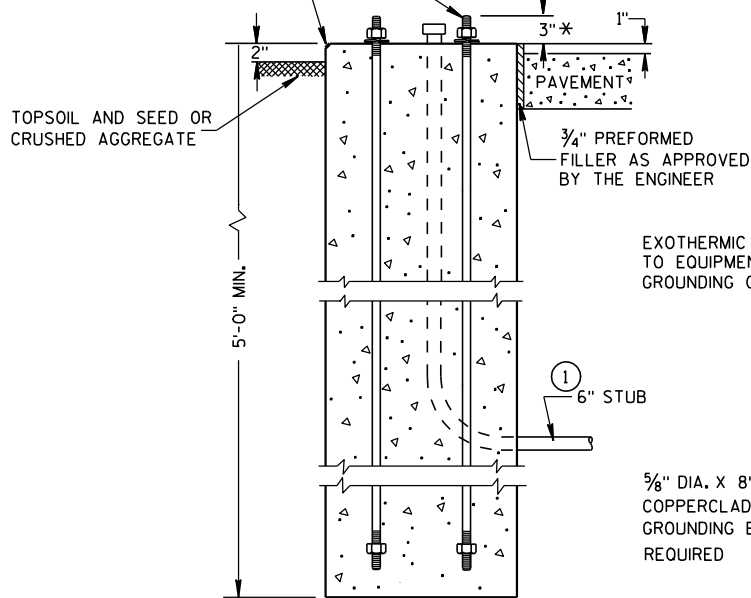
WELDING OF THE ANCHOR RODS TO THE CAGE IS UNACCEPTABLE. TIE WIRES SHALL BE USED.

BAR STEEL REINFORCEMENT SHALL BE COATED WITH POWDERED EPOXY RESIN IN ACCORDANCE WITH SECTION 505 OF THE STANDARD SPECIFICATIONS (LATEST EDITION).

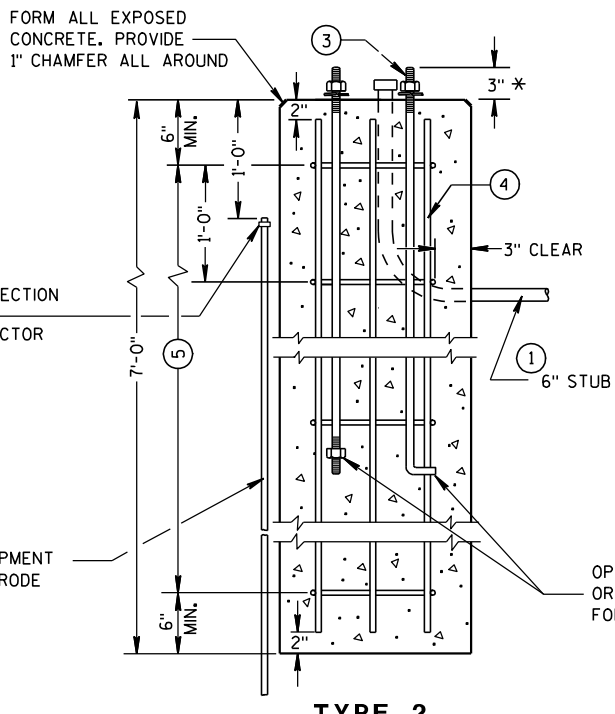
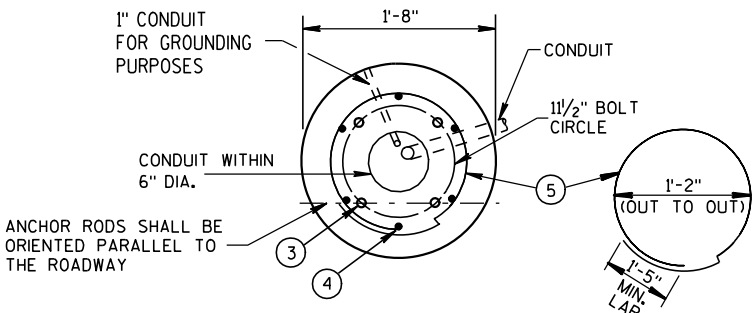
- 1 THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE AND INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES. THE MINIMUM DEPTH OF CONDUIT EXITING THE CONCRETE BASE THAT IS NOT INSTALLED BELOW THE TRAVELED WAY SHALL BE 18 INCHES. THE MAXIMUM DEPTH OF ALL CONDUIT SHALL BE 36 INCHES EXCEPT WITH WRITTEN APPROVAL BY THE ENGINEER.
- 2 (4) 1" DIA. X 3'-6" ANCHOR RODS.
- 3 (4) 1" DIA. X 5'-0" ANCHOR RODS.
- 4 (6) NO. 6 X 6'-8" BAR STEEL REINFORCEMENT.
- 5 (7) NO. 4 X 5'-1" BAR STEEL REINFORCEMENT @ 1'-0" C-C.
- 6 (4) 1" DIA. X 3'-6" ANCHOR RODS.
- 7 (6) NO. 4 X 4'-8" BAR STEEL REINFORCEMENT.
- 8 (5) NO. 4 X 5'-1" BAR STEEL REINFORCEMENT @ 1'-0" C-C.



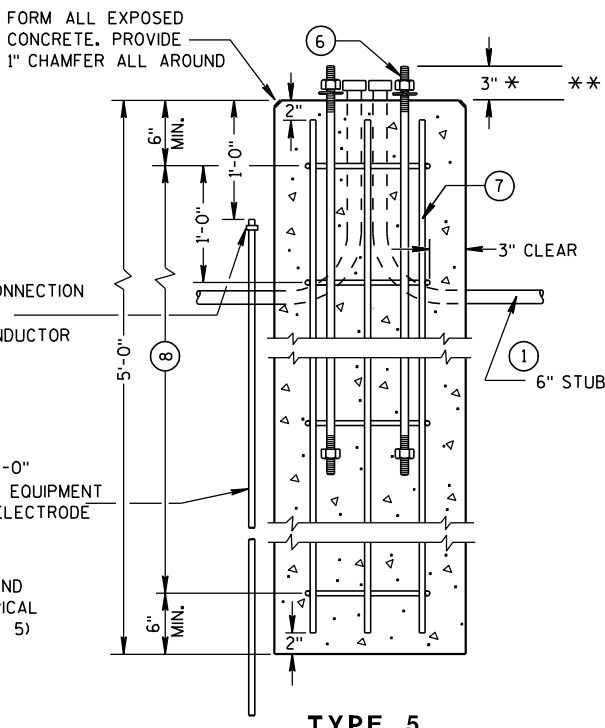
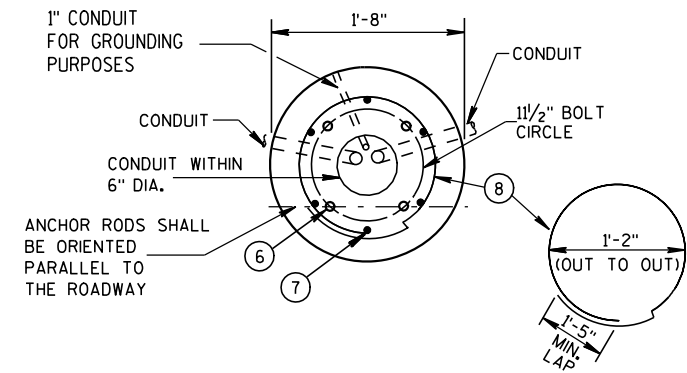
HALF SECTION IN UNPAVED AREA (TYPICAL FOR TYPES 1, 2 & 5)



TYPE 1



TYPE 2



TYPE 5

CONCRETE BASES

* ANY ANCHOR ROD PROJECTION SHORTER THAN 2 3/4" OR LONGER THAN 3 1/4" SHALL REQUIRE THE BASE TO BE REMOVED AND REPLACED AT THE CONTRACTORS EXPENSE.

** FOR NONBREAKAWAY INSTALLATIONS, 4 1/2" ± ANCHOR ROD PROJECTION WITH THE USE OF LEVELING NUTS. RODENT SCREEN REQUIRED.

CONCRETE BASES, TYPES 1, 2 & 5

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/3/10

DATE

FHWA

/S/ Joanna L. Bush
STATE ELECTRICAL ENGINEER FOR HWYS

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

FOUR (4) BOLTS SHALL BE FURNISHED WITH EACH TRANSFORMER BASE. BOLTS SHALL BE 1" DIAMETER, 4" IN LENGTH, WITH WASHERS, LOCK WASHERS AND NUTS. BOLTS, NUTS AND WASHERS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 641.2.2 OF THE STANDARD SPECIFICATIONS, ASTM A-325, (92,000 YIELD) HEAVY HEX NUT AND BE GALVANIZED IN ACCORDANCE WITH ASTM A-153, CLASS C.

LEVELING SHIMS, IF NEEDED, SHALL BE DESIGNED FOR THE PURPOSE AND USED UNDER CAST BASES WHEN PLUMBING POLES OR STANDARDS DURING INSTALLATION. THE USE OF WASHERS IN LIEU OF PROPER LEVELING SHIMS IS NOT ACCEPTABLE.

SHIM LENGTH SHALL BE LONG ENOUGH TO COMPLETELY COVER THE AREA UNDER THE LENGTH AND WIDTH OF THE BASE MOUNTING FLANGE.

DOUBLE NUTTING IS NOT ACCEPTABLE FOR LEVELING OR MOUNTING PURPOSES.

A NEMA APPROVED AND U.L. LISTED MECHANICAL CONNECTOR (LUG) AL/CU RATED AND SIZED TO ACCEPT #10 AWG STRANDED WIRE, SHALL BE FURNISHED AND INSTALLED IN THE PEDESTAL AND TRANSFORMER BASES.

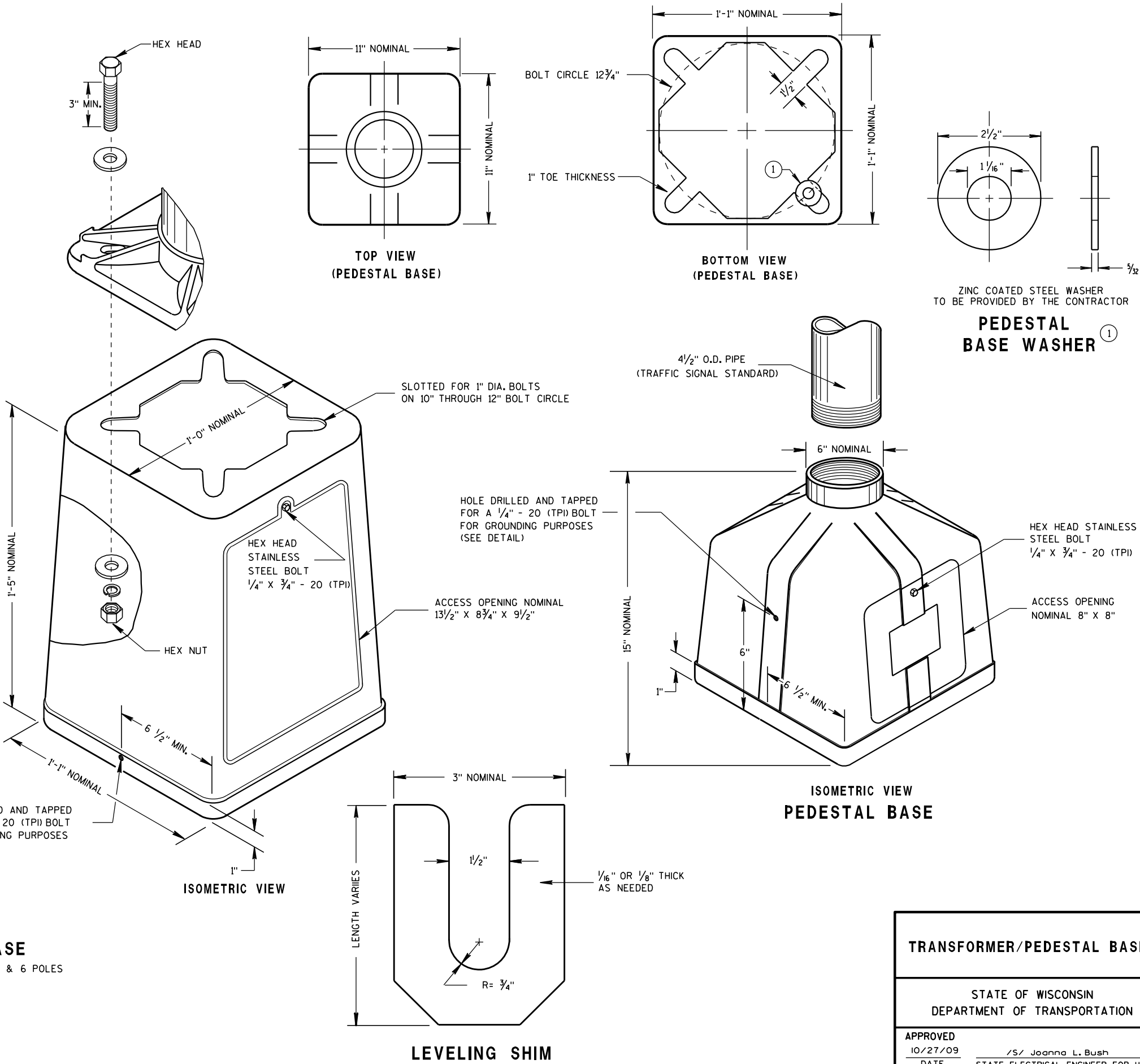
THE MECHANICAL CONNECTOR SHALL BE INSTALLED USING A 1/4" - 20 (TPI) STAINLESS STEEL HEX HEAD BOLT OF SUFFICIENT LENGTH TO FIRMLY ATTACH THE LUG TO THE BASE.

SHOULD THE MANNER OF ATTACHMENT OF THE LUG REQUIRE WASHERS, HEX NUTS, LOCK WASHER - THEY SHALL BE STAINLESS STEEL AS IS THE BOLT. THE MANNER OF ATTACHMENT SHALL NOT BLOCK ACCESSIBILITY TO WIRE PLACEMENT IN THE CONNECTOR.

PEDESTAL BASE COLLAR THREADING SHALL BE TAPERED AND IN ACCORDANCE WITH NATIONAL PIPE THREADING DIMENSIONS.

BASE COLLAR THREADING SHALL EXTEND INTO THE BASE COLLAR WITH SUFFICIENT DEPTH TO ACCEPT THE INSTALLATION OF TRAFFIC SIGNAL STANDARDS TO A DEPTH OF 1 1/2", THEN TIGHTENING TO A POINT OF BEING IMMOVABLE.

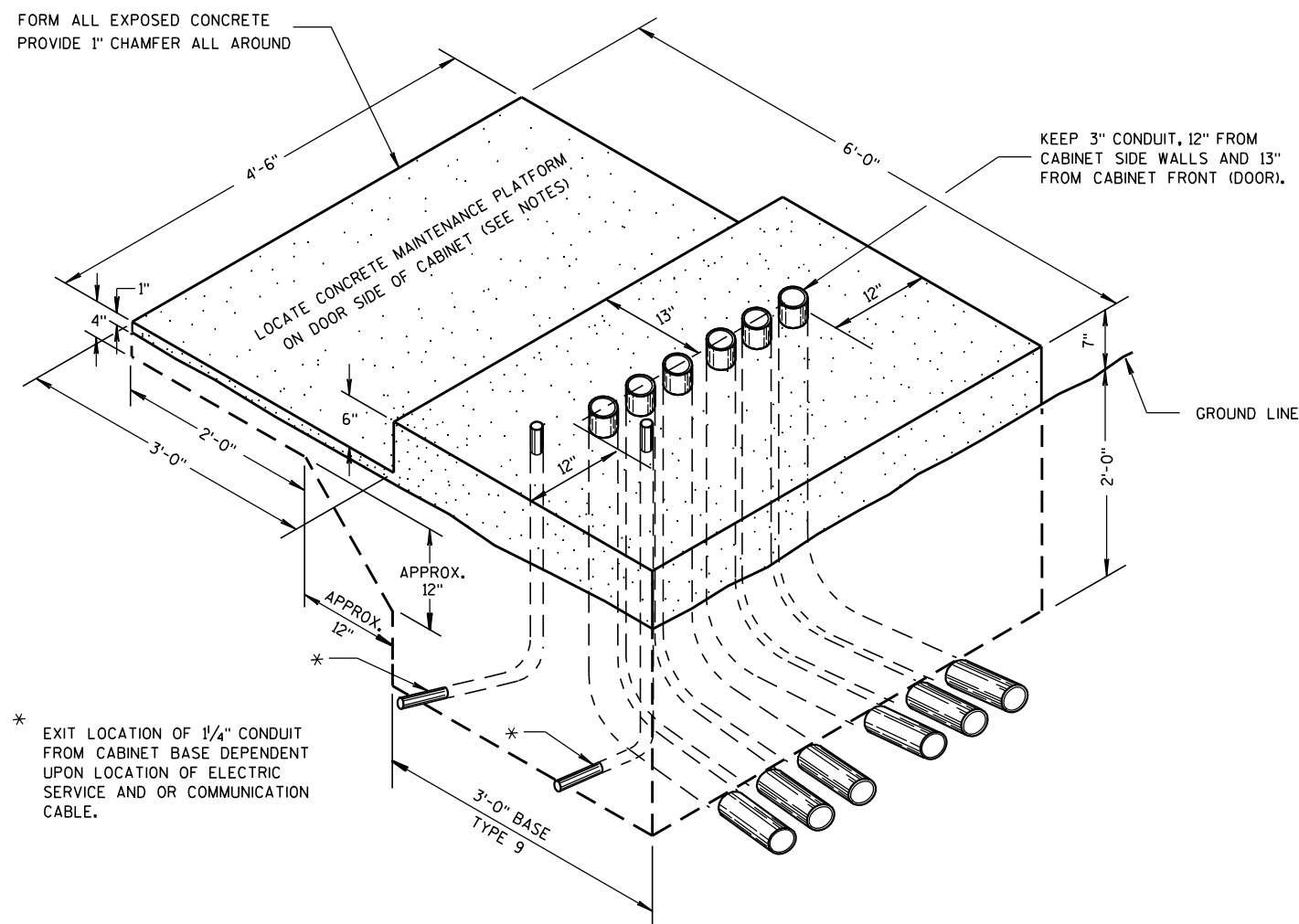
THE ACCESS DOOR SHALL BE OF THE SAME MATERIAL AS THE BASE.



TRANSFORMER/PEDESTAL BASES

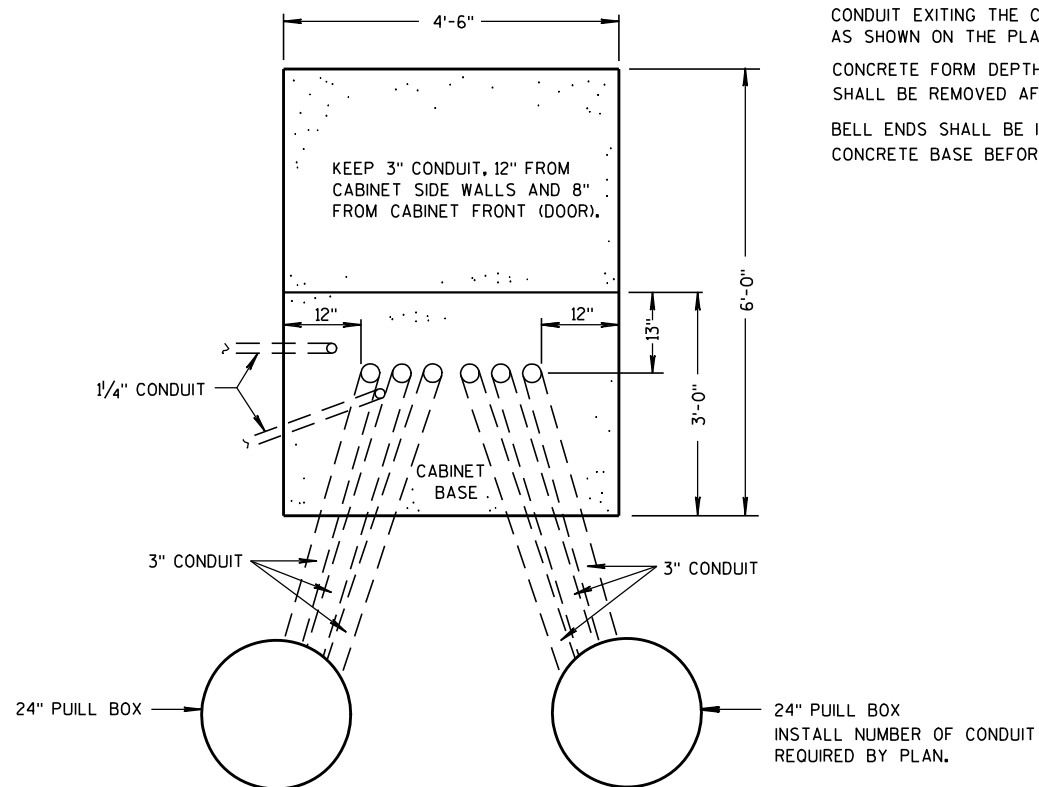
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
10/27/09
DATE /S/ Joanna L. Bush
STATE ELECTRICAL ENGINEER FOR HWYS
FHWA



**ISOMETRIC VIEW
TYPE 9, SPECIAL**

(C.Y. CONCRETE = APPROX. 1.56)



PLAN VIEW

CONCRETE CONTROL CABINET BASE, TYPE 9, SPECIAL

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

INSTALL FOUR 1/2 INCH MINIMUM DIAMETER X 4 INCH MINIMUM LENGTH STAINLESS STEEL APPROVED CONCRETE MASONRY ANCHORS TO ANCHOR THE CABINET TO TYPE 6, 7, 8, AND 9 BASES. THE ANCHOR STUDS SHALL BE LOCATED AS DIRECTED BY THE ENGINEER TO PROPERLY ANCHOR THE CONTROL CABINET TO THE BASE.

WHEN REQUIRED TO CONNECT NONMETALLIC CONDUIT TO METALLIC CONDUIT, ONLY ADAPTER FITTINGS, U.L. LISTED FOR ELECTRICAL USE, SHALL BE USED.

CONDUIT HEIGHT ABOVE THE CONCRETE BASE SHALL BE 1 INCH.

DEPTH OF CONDUIT INSTALLED BELOW THE TRAVELED WAY SHALL BE 24 INCHES MINIMUM AND 36 INCHES MAXIMUM.

DEPTH OF CONDUIT INSTALLED THAT IS NOT BELOW THE TRAVELED WAY SHALL BE 18 INCHES MINIMUM AND 36 INCHES MAXIMUM.

ANY EXCEPTION TO THE MAXIMUM DEPTH SHALL BE ONLY WITH THE WRITTEN APPROVAL OF THE ENGINEER.

CONTROL CABINET BASE TOP SURFACE SHALL BE TROWEL FINISHED SMOOTH AND LEVEL.

MAINTENANCE PLATFORM SHALL BE FLOAT OR BROOM FINISHED AND BE LEVEL.

MAINTENANCE PLATFORMS ARE NOT REQUIRED WHEN THE SURROUNDING AREA IS PAVED.

MINIMUM BENDING RADIUS OF CONDUIT = 6 X THE DIAMETER.

ALL METALLIC CONDUIT ENDS SHALL BE REAMED AND THREADED.

CAP ALL BELOW GRADE METALLIC CONDUIT ENDS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED.

PLUG ALL BELOW GRADE NONMETALLIC CONDUIT ENDS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED.

ALL CONDUIT ENDS AT THE TOP OF CONCRETE BASES SHALL BE CAPPED IF METALLIC OR PLUGGED IF NONMETALLIC IMMEDIATELY AFTER PLACEMENT AND BEFORE CONCRETE IS POURED. CONDUITS IN WHICH WIRE OR CABLE IS NOT BEING INSTALLED SHALL REMAIN CAPPED OR PLUGGED.

CONDUIT EXITING THE CONCRETE BASE (SIX THREE INCH) SHALL TERMINATE IN PULL BOXES AS SHOWN ON THE PLANS.

CONCRETE FORM DEPTH BELOW FINISHED GRADE SHALL BE 6" MAXIMUM. CONCRETE FORMS SHALL BE REMOVED AFTER CONCRETE HAS SET.

BELL ENDS SHALL BE INSTALLED ON ALL PVC CONDUIT EXPOSED AT THE TOP OF THE CONCRETE BASE BEFORE INSTALLATION OF CABLE OR WIRE.

**CONCRETE CONTROL CABINET
BASE, TYPE 9, SPECIAL**

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

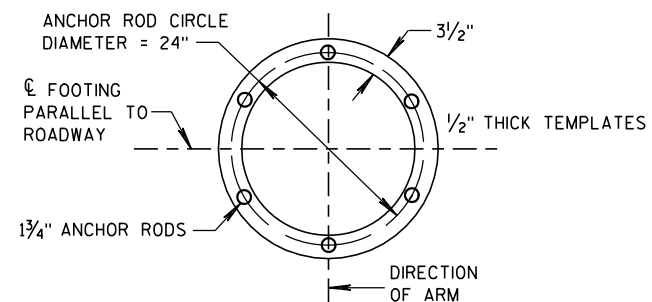
APPROVED

2/27/07

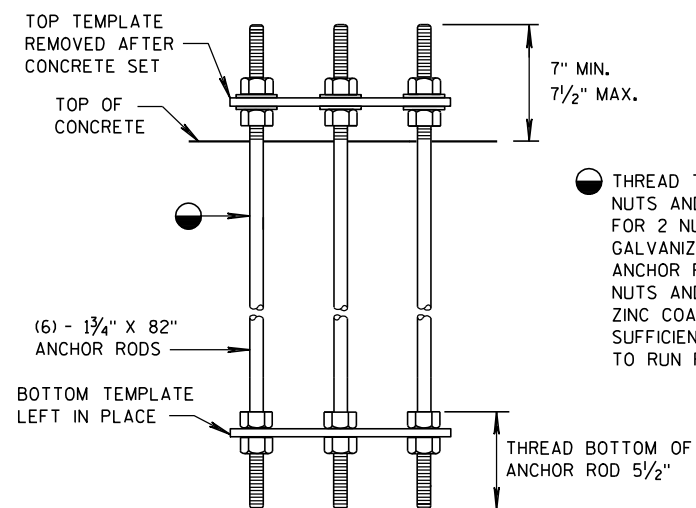
DATE

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/S/ Balu Ananthanarayanan
STATE ELECTRICAL ENGINEER FOR HWYS

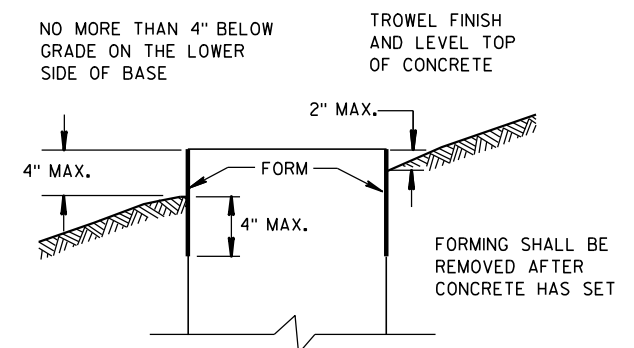


TOP AND BOTTOM TEMPLATES



ANCHOR BOLT ASSEMBLY DETAIL

CONCRETE BASE TYPE 13 ANCHOR ASSEMBLY



FORMING DETAIL

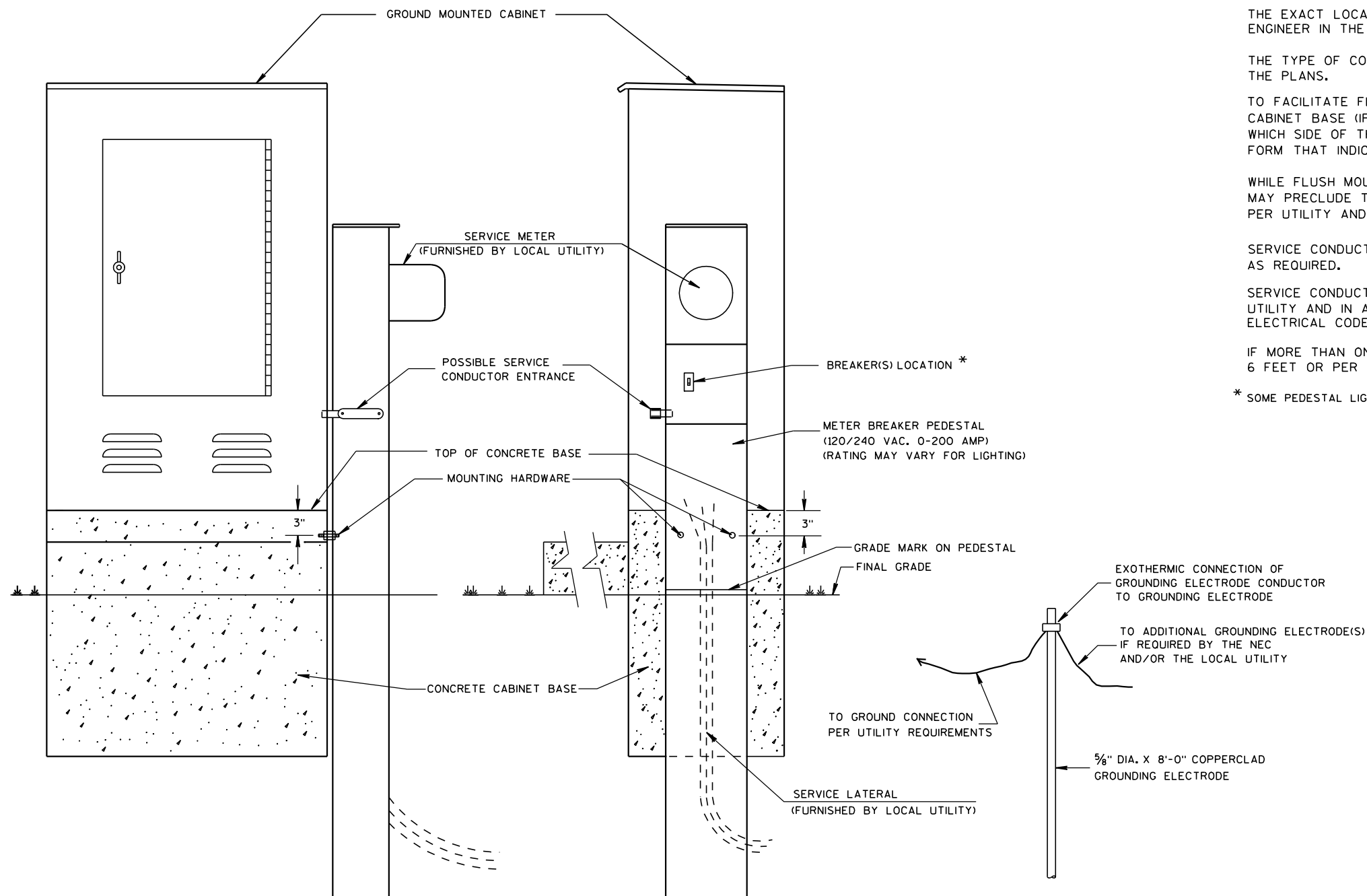
CONCRETE BASE TYPE 13

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

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3-2-11
DATE/S/ Thomas J. Goring
STATE ELECTRICAL ENGINEER FOR HWYS

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TYPICAL CABINET SERVICE INSTALLATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

THE EXACT LOCATION OF THE METER BREAKER PEDESTAL SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.

THE TYPE OF CONCRETE CABINET BASE TO BE INSTALLED SHALL BE AS CALLED FOR IN THE PLANS.

TO FACILITATE FLUSH MOUNTING OF THE METER BREAKER PEDESTAL AGAINST THE SIDE OF THE CABINET BASE (IF FLUSH MOUNTING POSSIBLE, CONFER WITH THE LOCAL UTILITY TO DETERMINE WHICH SIDE OF THE CONCRETE BASE THE ELECTRICAL SERVICE LATERAL WILL APPROACH, THEN FORM THAT INDICATED SIDE FOR FULL SIDE DEPTH.

WHILE FLUSH MOUNTING IS THE MOST DESIRABLE MOUNTING CONFIGURATION UTILITY REQUIREMENTS MAY PRECLUDE THIS OPTION. CONTRACTOR MUST PROVIDE UTILITY APPROVED PEDESTAL AND INSTALL PER UTILITY AND MANUFACTURERS REQUIREMENTS.

SERVICE CONDUCTOR ENTRANCES SHALL BE RIGID METALLIC CONDUIT, NIPPLES AND/OR CONDULETS AS REQUIRED.

SERVICE CONDUCTOR ENTRANCES SHALL BE SIZED AND LOCATED AS REQUIRED BY THE LOCAL UTILITY AND IN ACCORDANCE WITH APPROPRIATE ARTICLES OF THE LATEST ACCEPTED NATIONAL ELECTRICAL CODE.

IF MORE THAN ONE GROUNDING ELECTRODE IS REQUIRED, THE DISTANCE APART SHALL BE 6 FEET OR PER LOCAL UTILITY REGULATIONS.

* SOME PEDESTAL LIGHTING PLANS SHOW MAIN LUGS ONLY.

CABINET SERVICE INSTALLATION
(METER BREAKER PEDESTAL)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

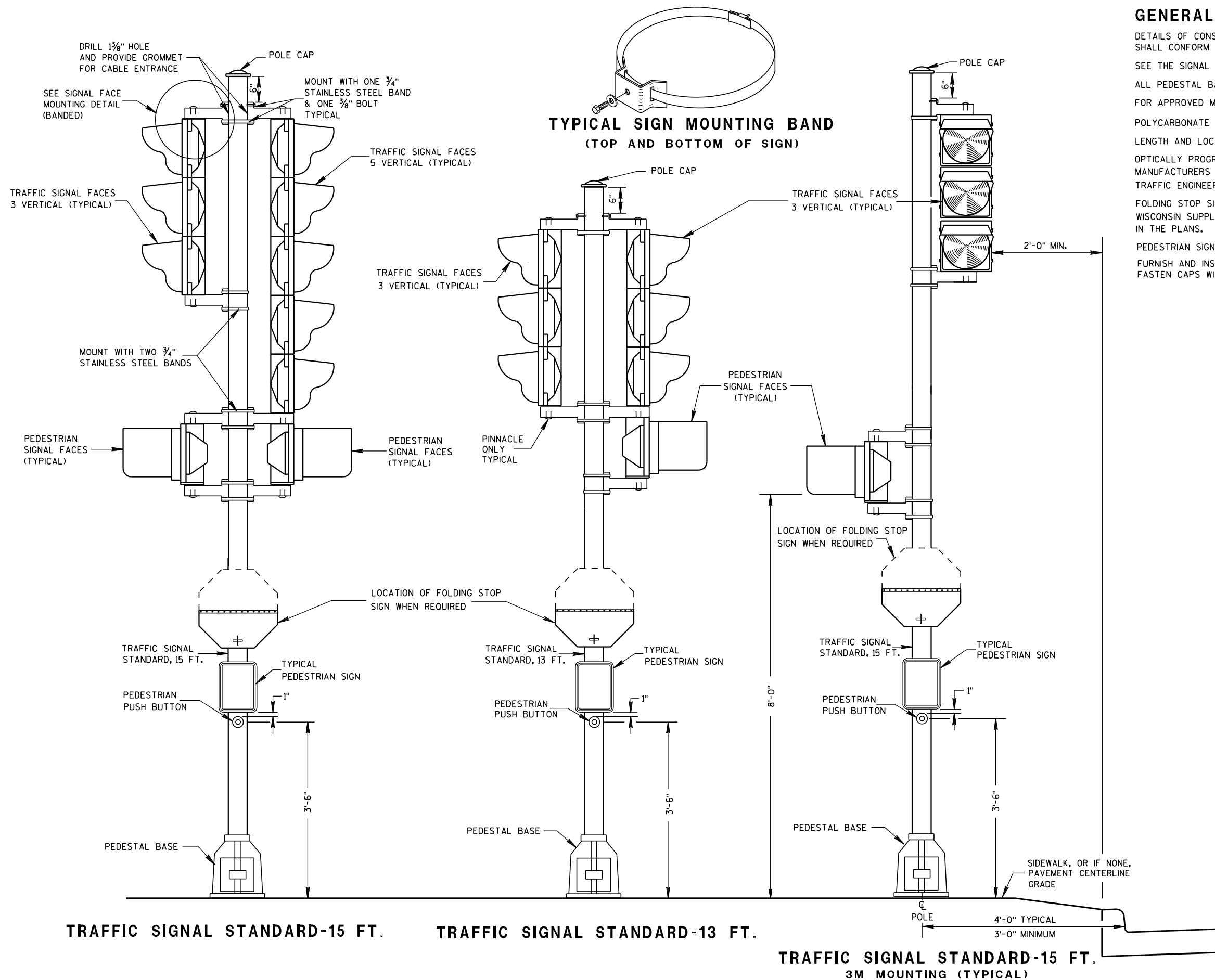
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10/27/09

DATE

FHWA

/S/ Joanna L. Bush
STATE ELECTRICAL ENGINEER FOR HWYS



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

SEE THE SIGNAL PLAN FOR REQUIRED SIGNAL FACE SIZES.

ALL PEDESTAL BASES SHALL BE MOUNTED ON CONCRETE BASE - TYPE 1.

FOR APPROVED MOUNTING HARDWARE, SEE THE CONTRACT SPECIAL PROVISIONS.

POLYCARBONATE MOUNTING BRACKETS SHALL BE USED.

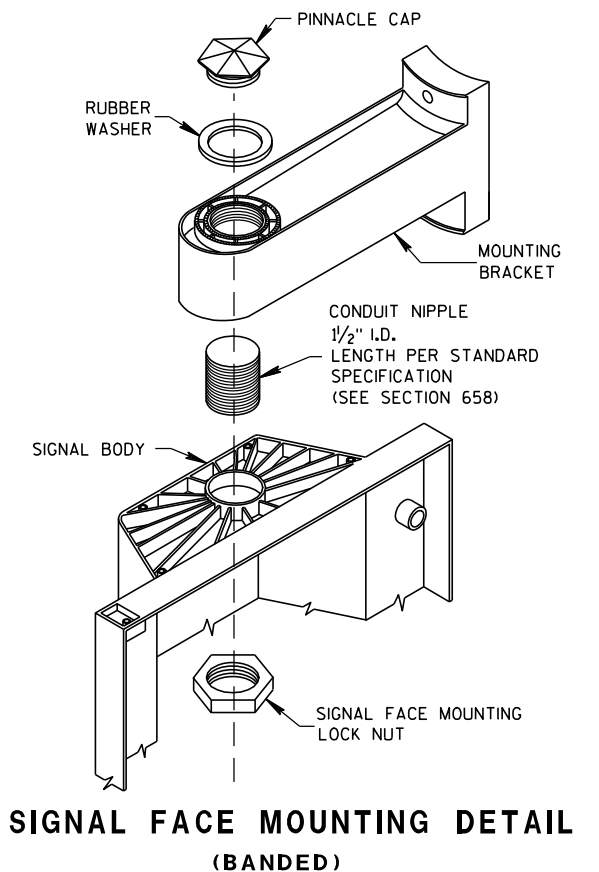
LENGTH AND LOCATION OF TRAFFIC SIGNAL STANDARDS SHALL BE AS SHOWN ON THE PLANS.

OPTICALLY PROGRAMMED SIGNAL FACES SHALL BE MASKED IN ACCORDANCE WITH MANUFACTURERS INSTRUCTIONS, AND UNDER THE DIRECTIONS OF THE DISTRICT TRAFFIC ENGINEER.

FOLDING STOP SIGNS SHALL BE IN ACCORDANCE WITH THE MUTCD AND/OR THE LATEST WISCONSIN SUPPLEMENT. THE SIGNS SHALL BE SIZED AND LOCATED AS CALLED FOR IN THE PLANS.

PEDESTRIAN SIGNS SHALL BE AS DESIGNATED IN THE PLANS.

FURNISH AND INSTALL VENTILATED, CAST, METALLIC (ALUMINUM ALLOY) CAPS.
FASTEN CAPS WITH ONE (1) 1/4" X 3/4" - 20 TPI STAINLESS STEEL, HEX HEAD BOLT.



TRAFFIC SIGNAL STANDARD
POLY BRACKET MOUNTINGS
(TYPICAL) 13 FT. OR 15 FT.

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5/11/10 /S/ John Corbin
DATE STATE ELECTRICAL ENGINEER FOR HWYS
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TYPE 12 POLE
35' - 55' MONOTUBE ARM

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
3/2/2011 /S/ Thomas J. Gorringer
DATE STATE ELECTRICAL ENGINEER FOR HWYS
FHWA

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

POLE TYPES 9 AND 10 ARE FOR ARM LENGTHS 15-FOOT TO 30-FOOT.

POLE TYPES 12 AND 13 ARE FOR ARM LENGTHS 35-FOOT TO 55-FOOT.

MONOTUBE POLE AND ARM SHALL BE GALVANIZED STEEL.

RING-STIFFENED BUILT-UP BOX TYPE OF ATTACHMENT FOR TRAFFIC SIGNAL ARM.

ONE (1) PIECE POLE CONSTRUCTION (NO WELDED POLE SECTIONS).

STANDARD STRAIGHT ARM DESIGN (3 % ± RISE).

SECTION 657, POLES OF THE STANDARD SPECIFICATIONS SHALL APPLY TO THIS DRAWING.

PROVIDE WIREWAY THRU POLE WALL AND ARM CONNECTION PLATES. PROVIDE ROUND, SMOOTH INSIDE SURFACE.

MANUFACTURER'S SUBMITTED POLE DESIGNS AND DRAWINGS SHALL BE SIGNED AND STAMPED BY A REGISTERED PROFESSIONAL ENGINEER AND CERTIFIED AS BEING IN COMPLIANCE WITH THE LATEST AASHTO AND ALL PERTINENT WISDOT SPECIFICATIONS AND DRAWINGS FOR TRAFFIC AND LIGHTING STRUCTURES AND AS FOLLOWS:

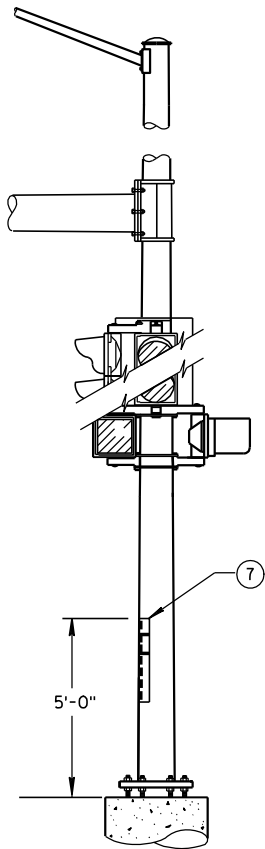
- CATEGORY III FATIGUE LOADS OF GALLOPING, TRUCK GUSTS (AT 45 MPH VEHICLE VELOCITY) AND NATURAL WIND GUSTS FOR DESIGN OF TYPE 9 AND TYPE 10 STRUCTURES.
- CATEGORY II FATIGUE LOADS OF GALLOPING, TRUCK GUSTS (AT 45 MPH VEHICLE VELOCITY) AND NATURAL WIND GUSTS FOR DESIGN OF TYPE 12 AND TYPE 13 STRUCTURES.
- 90 MPH (3-SECOND GUST) WIND SPEED AND A 50 YEAR DESIGN LIFE.

SECURE THE OPENING BELOW THE BASE PLATE WITH STAINLESS STEEL OR GALVANIZED STEEL MESH AND SECURE THE MESH WITH 3/4" S.S. BANDING AROUND THE LEVELING NUTS.

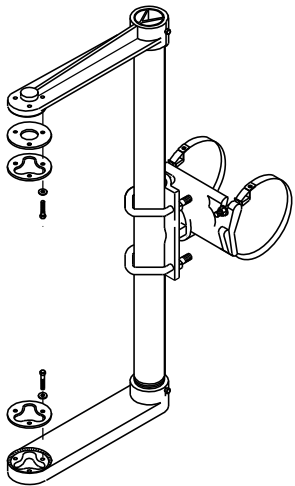
INDENT PRINT (NOMINAL 1/2" HIGH) THE POLE LENGTH AND FIRST TWO LETTERS OF THE MANUFACTURERS NAME ON TWO SIDES OF THE BASE PLATE 180 DEGREES APART, BEFORE GALVANIZING. THE ARM SHALL BE IDENTIFIED WITH THE SAME INFORMATION BY INDENT PRINT.

SIGNAL FACE SHALL BE MOUNTED 6 INCHES (NOMINAL) FROM THE END OF THE MONOTUBE ARM OR AS SHOWN ON THE PLAN CONSTRUCTION DETAIL OR AS DIRECTED BY THE PROJECT ENGINEER/ELECTRICAL OPERATIONS PERSONNEL. MOUNT ALL LIKE HEADS AT SAME ELEVATION.

SIGN MOUNTING BRACKETS SHALL BE FURNISHED IN ACCORDANCE WITH SECTION 637 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY AND STRUCTURE CONSTRUCTION.

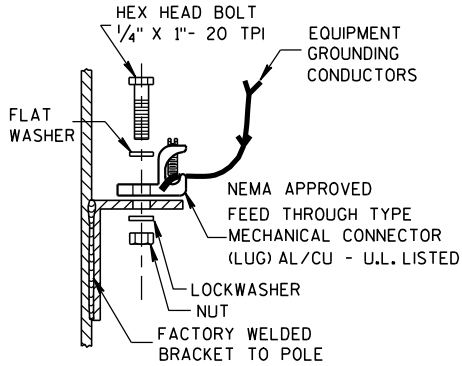


STRUCTURAL IDENTIFICATION
PLAQUE PLACEMENT



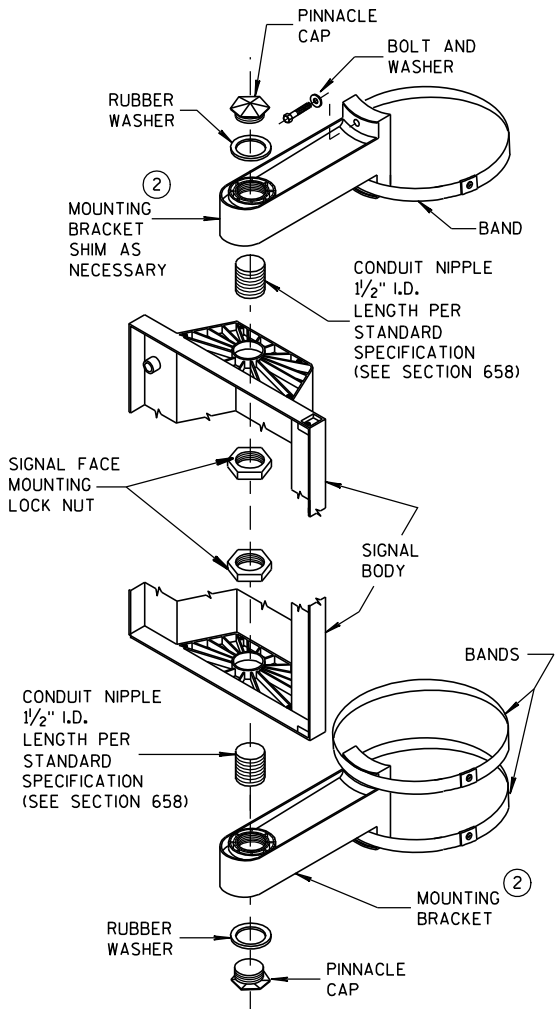
SIGNAL FACE MOUNTING BRACKET
DETAIL FOR MONOTUBE ARM

(MOUNT PER MANUFACTURER'S RECOMMENDATION)

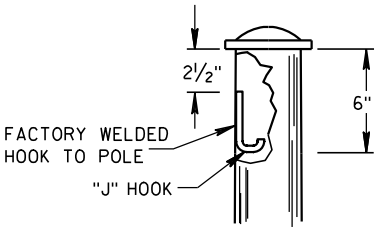


TYPICAL GROUNDING CONNECTIONS (5)

NUT, BOLT AND WASHERS SHALL BE STAINLESS STEEL



SIGNAL FACE
VERTICAL MOUNTING DETAIL



"J" HOOK WIRE SUPPORT (6)

GENERAL NOTES AND HARDWARE
DETAILS FOR TYPE 9, 10, 12 & 13
POLES WITH MONOTUBE ARMS

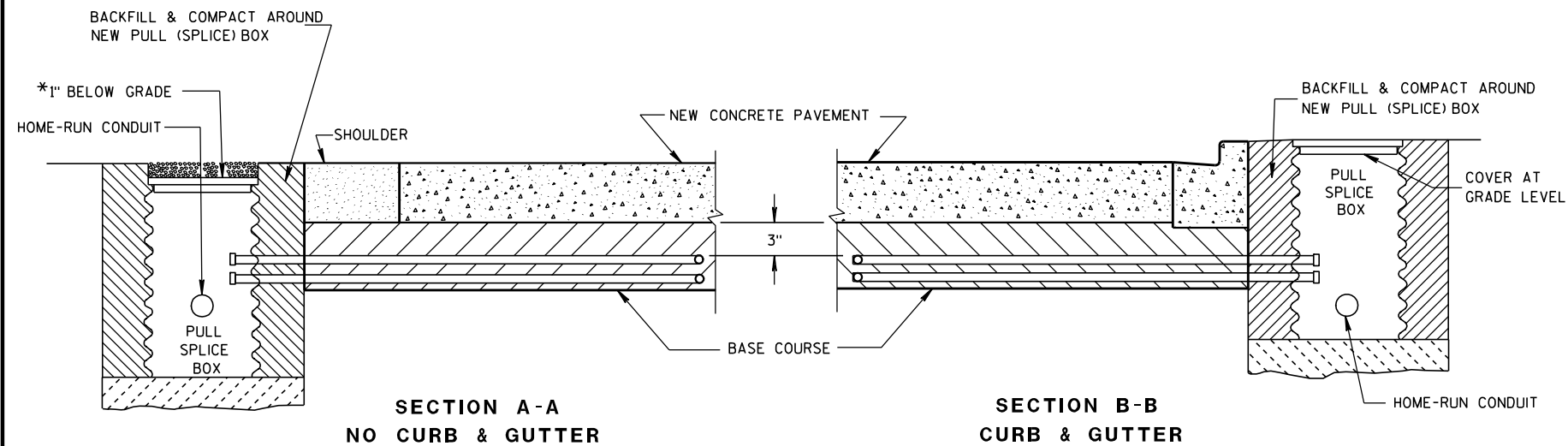
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3/2/2011
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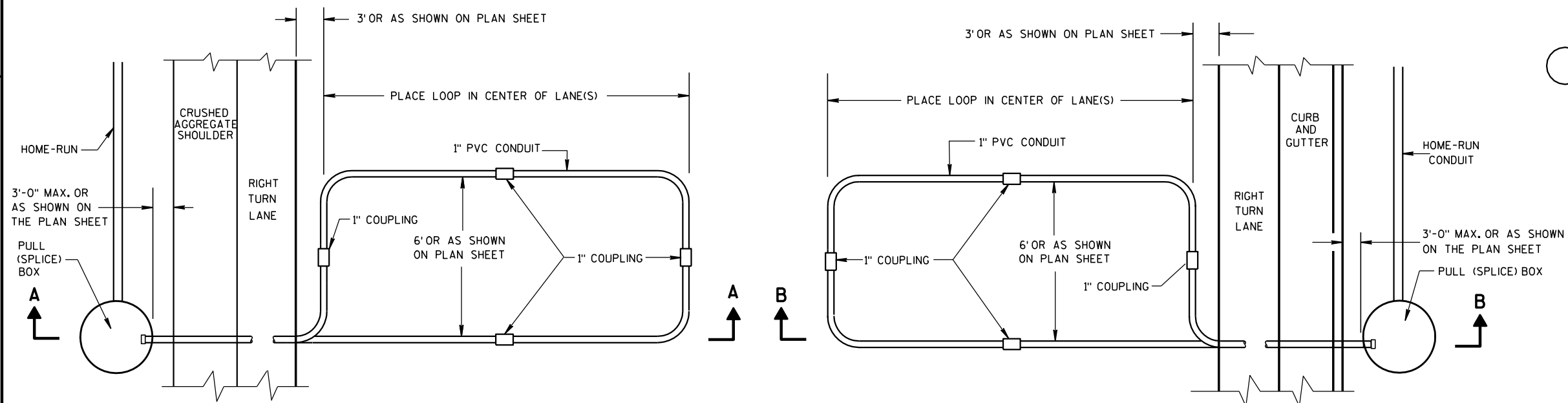
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/S/ Thomas J. Goring
STATE ELECTRICAL ENGINEER FOR HWYS

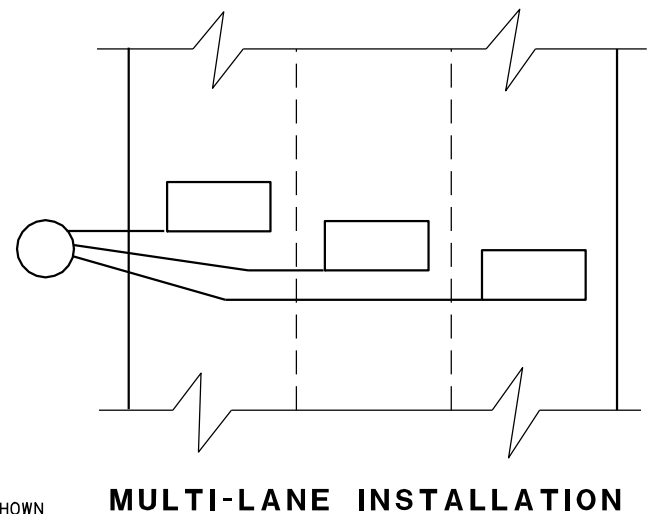


*RECESS PULL (SPlice) BOX SO THAT THE COVER IS 3\"

LOOP DETECTOR INSTALLATION DETAIL



**TYPICAL PLAN OF LOOP DETECTOR
WITH 24\"**



MULTI-LANE INSTALLATION

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.

LOOP SIZE, CONFIGURATION LOCATION, NUMBER OF TURNS OF WIRE AND ASSOCIATED SIGNAL PHASE SHALL BE AS SHOWN ON THE PLANS.

PITCH LEAD OUT CONDUIT TO DRAIN TO ROADSIDE PULL (SPlice) BOX.

SPLICES SHALL BE INSTALLED BY USING CAST IN PLACE SPLICE KITS SUCH AS 3M TYPE 82A1 OR APPROVED EQUAL. NON-INSULATED BUTT SPLICES TO FIT #12 AWG STRANDED WIRE SHALL BE USED. SPLICES SHALL BE SOLDERED AND INSULATED FROM EACH OTHER AS PER INSTRUCTIONS INCLUDED IN THE SPLICE KIT.

MEASURE GROUND RESISTANCE USING A MEGGER. REPLACE LOOP WIRE NOT ATTAINING A READING OF INFINITY TO GROUND.

AFTER SPLICING THE LOOP WIRE TO THE LOOP LEAD-IN CABLE, THE CONTRACTOR SHALL MEASURE INDUCTANCE, GROUND RESISTANCE AND WIRE RESISTANCE AT THE CABINET END OF THE LEAD-IN CABLE AND FURNISH A COPY OF THE READINGS TO THE PROJECT ENGINEER FOR EVALUATION.

LOOP DETECTOR LEADS SHALL BE IDENTIFIED WITH THEIR ASSOCIATED LOOP BY USE OF WATERPROOF TAGS AT BOTH ENDS OF THE CABLE. A LISTING OF THE CABLE IDENTIFICATION PER INDIVIDUAL LOOP LEAD-IN SHALL BE PLACED IN THE CABINET.

THE #12 AWG. LOOP WIRE IN THE PULL (SPlice) BOX SHALL BE HAND TWISTED AT LEAST 3 TWISTS PER FOOT BEFORE BEING SPLICED TO THE LOOP LEAD-IN CABLE.

SPLICES OF LOOP WIRE TO LEAD-IN CABLE SHALL BE MADE ONLY IN PULL (SPlice) BOXES AT THE SIDE OF THE ROAD.

THE #12 AWG LOOP WIRE SHALL BE INSTALLED FROM THE ROADSIDE PULL (SPlice) BOX, THROUGH THE LOOP CONDUIT, BACK TO THE ROADSIDE PULL (SPlice) BOX, AND BE INSTALLED IN ONE, NON-SPLICED CONTINUOUS LENGTH.

PROTECTION OF THE CONDUITS IN THE BASE COURSE SHALL BE REQUIRED AFTER INSTALLATION AND BEFORE NEW PAVEMENT IS INSTALLED.

SHOULD INSTALLATION REPAIR BE REQUIRED, IT SHALL BE DONE UNDER THE DIRECTION OF THE PROJECT ENGINEER.

**LOOP DETECTOR INSTALLED IN
BASE COURSE WITH PULL (SPlice)
BOX OFF ROADWAY
(OPTION 2)**

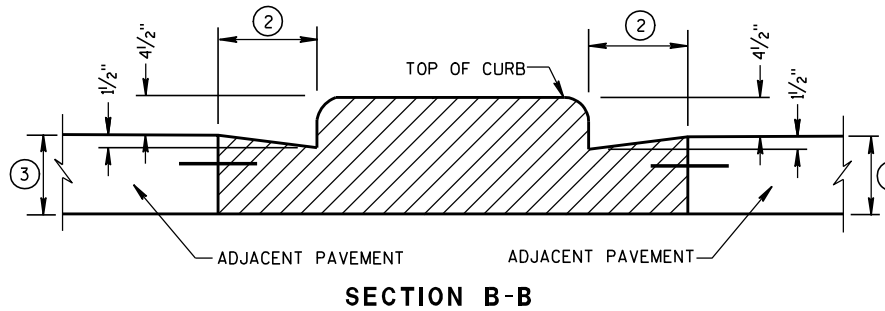
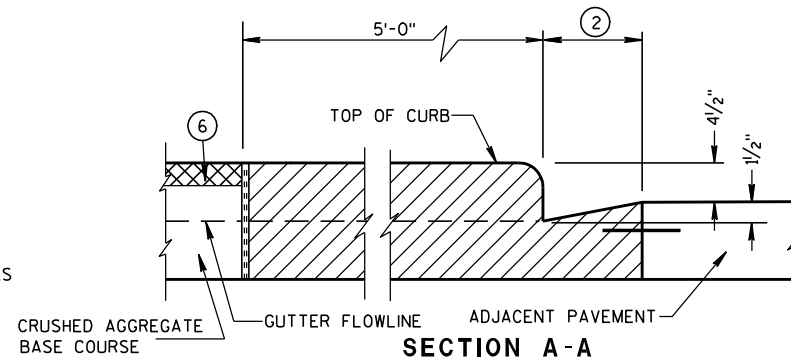
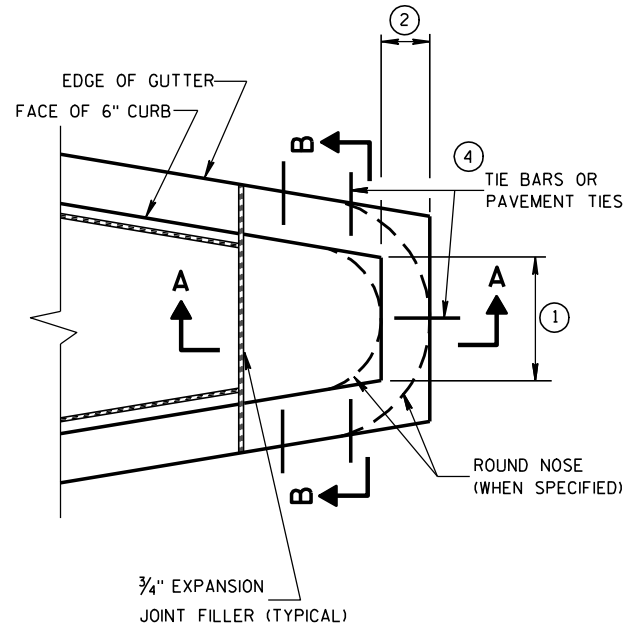
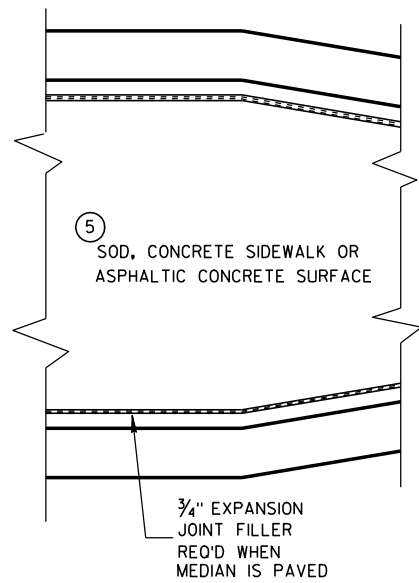
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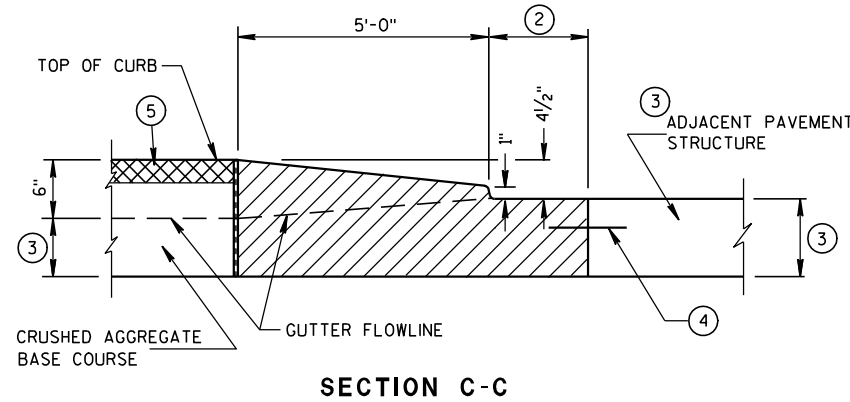
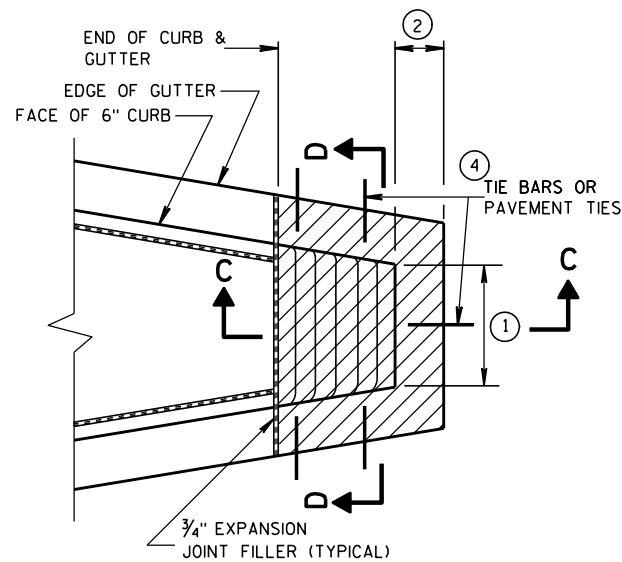
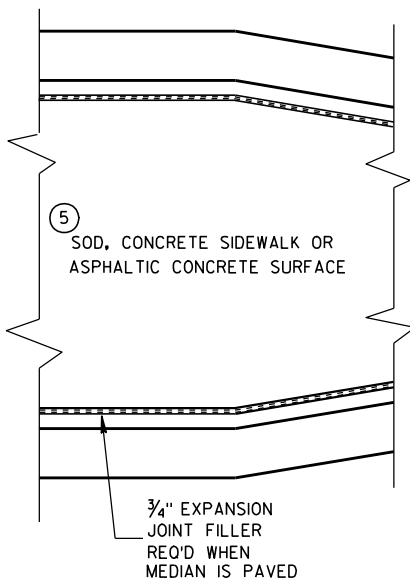
6/7/06
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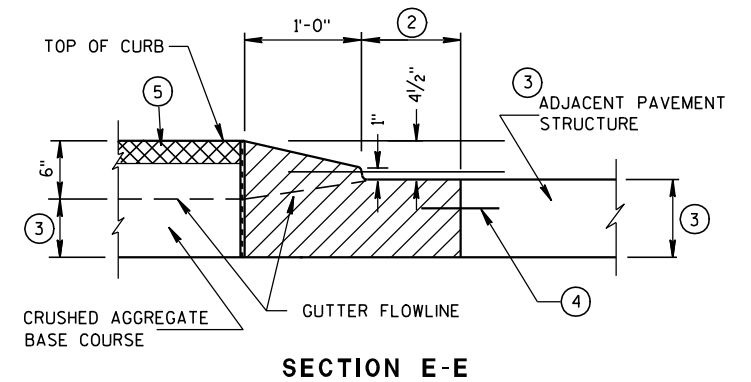
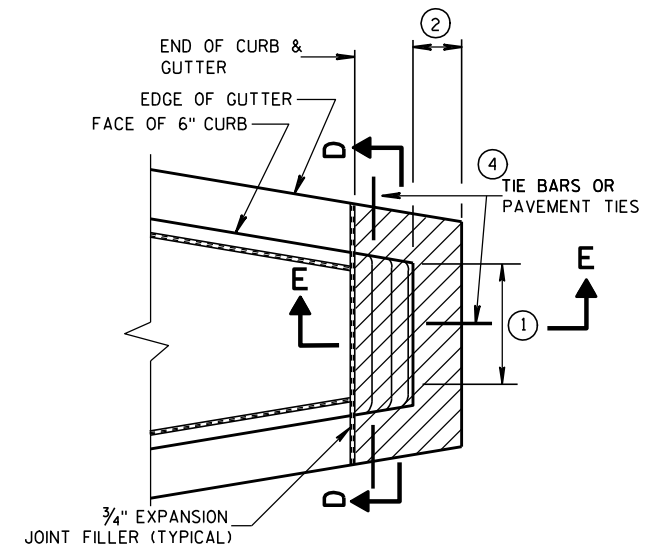
/S/ Balu Ananthanarayanan
STATE ELECTRICAL ENGINEER FOR HWYS



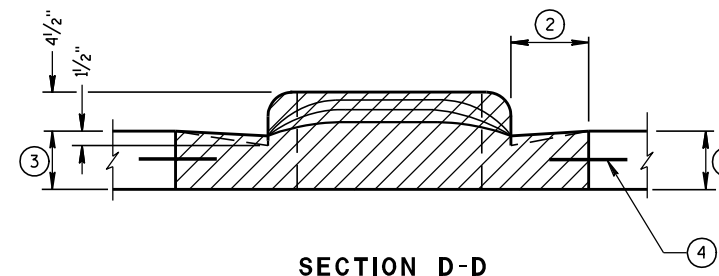
CONCRETE MEDIAN BLUNT NOSE DETAIL



CONCRETE MEDIAN SLOPED NOSE TYPE 1



CONCRETE MEDIAN SLOPED NOSE TYPE 2



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① SEE PLAN FOR MEDIAN NOSE WIDTH AND RADIUS (FOR ROUND NOSE ALTERNATE).
- ② WIDTH OF GUTTER TO MATCH EXISTING ADJACENT GUTTER OR AS SPECIFIED ELSEWHERE IN THE PLAN.
- ③ DEPTH EQUAL TO ADJACENT PAVEMENT. ADJACENT PAVEMENT STRUCTURE DETAILS ARE SHOWN ON THE PLAN. TYPICAL OPTIONS ARE:
 - (1) NEW OR EXISTING CONCRETE PAVEMENT.
 - (2) ASPHALTIC CONCRETE PAVEMENT OVER NEW OR EXISTING CONCRETE BASE COURSE.
 - (3) ASPHALTIC CONCRETE PAVEMENT OVER CRUSHED AGGREGATE BASE COURSE.

- ④ TIE BARS OR PAVEMENT TIES REQUIRED IN NEW CONCRETE PAVEMENT OR CONCRETE BASE COURSE. TIE BARS SHALL BE NO. 4 X 2'-0" SPACED AT 2'-0" C-C.

PAVEMENT TIES REQUIRED IN EXISTING CONCRETE BASE COURSE. PAVEMENT TIES SHALL BE NO. 6 X 1'-0" SPACED AT 3'-0" C-C INSTALLED ON A HORIZONTAL SKEW OF 6:1. THE DIRECTION OF SKEW SHALL ALTERNATE AFTER EVERY ONE OR TWO BARS.

- ⑤ SURFACE TYPE AND DETAILS ARE SHOWN ELSEWHERE IN THE PLAN.

CONCRETE MEDIAN NOSE

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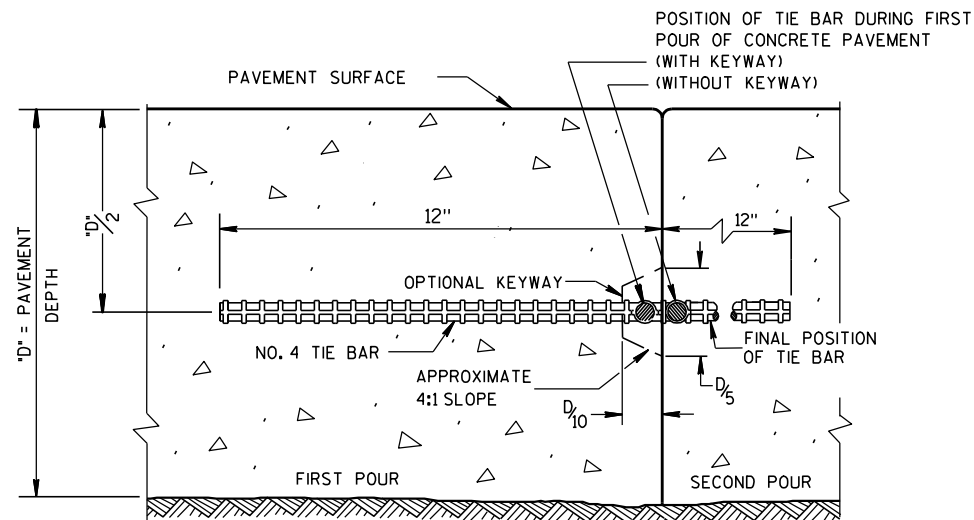
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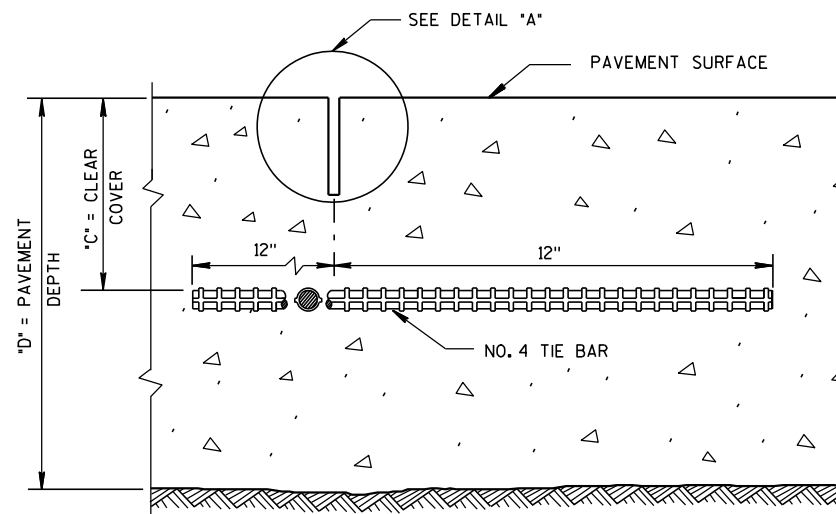
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/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER



CONSTRUCTION JOINT



SAWED JOINT

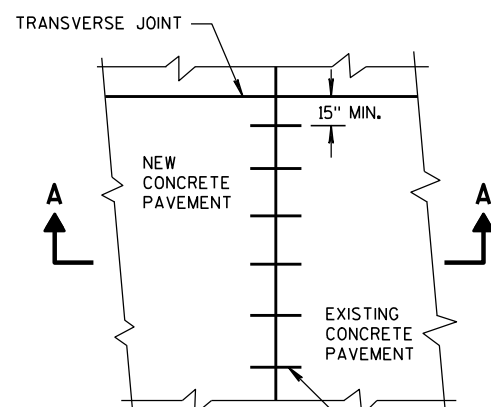
GENERAL NOTES

DO NOT SEAL OR FILL LONGITUDINAL JOINTS.

CREATE A LONGITUDINAL JOINT FOR PAVEMENT WIDTHS GREATER THAN 15 FEET.

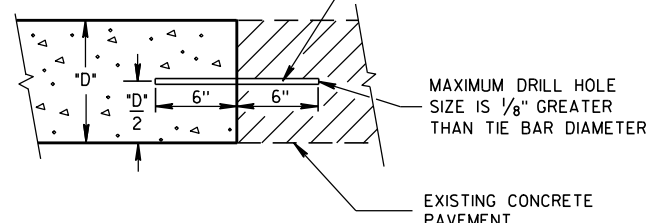
CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.

① ANCHOR TIE BARS INTO DRILLED HOLES WITH AN EPOXY.

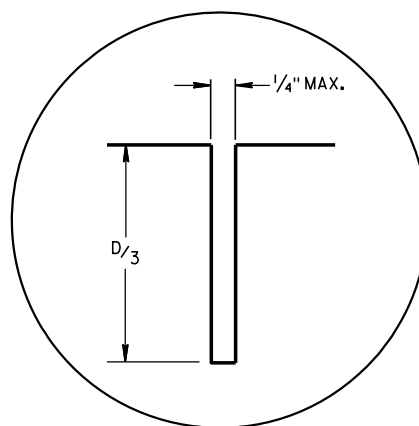


PLAN VIEW

NO. 6 TIE BARS SPACED 2'-6" C-C, INSTALLED PERPENDICULAR TO THE LONGITUDINAL JOINT. ①

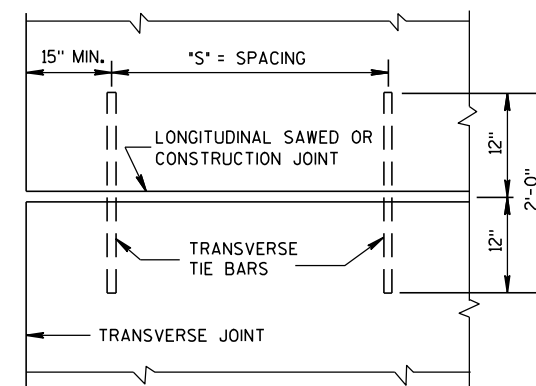


**SECTION A-A
LONGITUDINAL CONSTRUCTION JOINT
TIE BARS ANCHORED
INTO EXISTING PAVEMENT**



DETAIL "A"

PAVEMENT DEPTH "D"	CLEAR COVER "C"	MAXIMUM TIE BAR SPACING "S"	
		PAVEMENT WIDTH 24' OR 26'	≥ 30'
6, 6 1/2"	3" ± 1/2"	48"	42"
7, 7 1/2"	3 1/4" ± 1"	45"	36"
8, 8 1/2"	3 3/4" ± 1"	39"	30"
9, 9 1/2"	4 1/4" ± 1"	33"	27"
10, 10 1/2"	4 3/4" ± 1"	30"	24"
11, 11 1/2"	5 1/4" ± 1"	27"	21"
12"	5 3/4" ± 1"	24"	21"



**PLAN VIEW
SHOWING LOCATION OF TIE BARS**

**CONCRETE PAVEMENT
LONGITUDINAL JOINTS AND TIES**

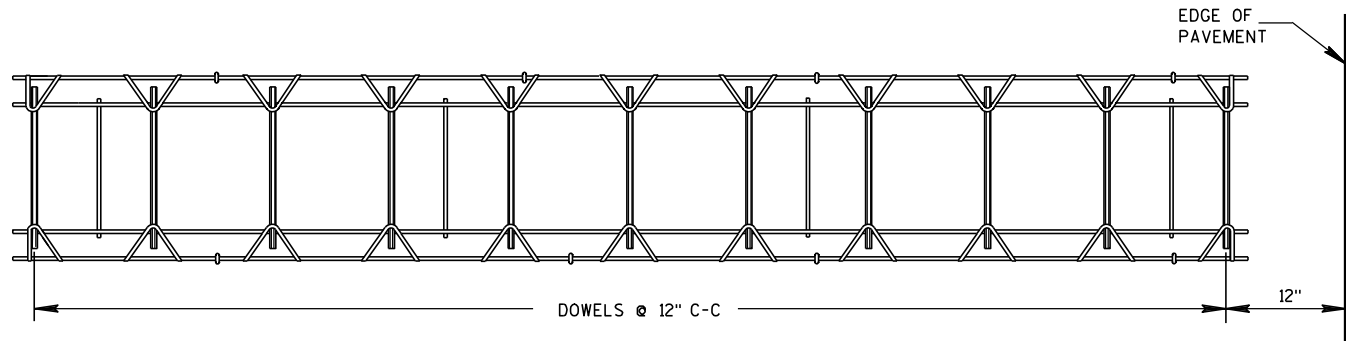
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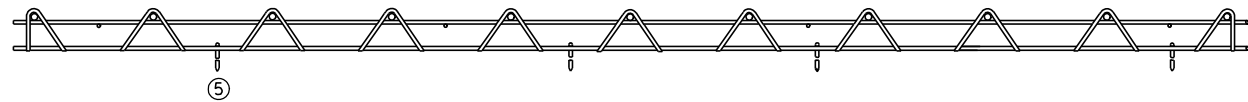
10-5-2010
DATE

FHWA

/S/ Deb Bischoff
PAVEMENT POLICY & DESIGN ENGINEER



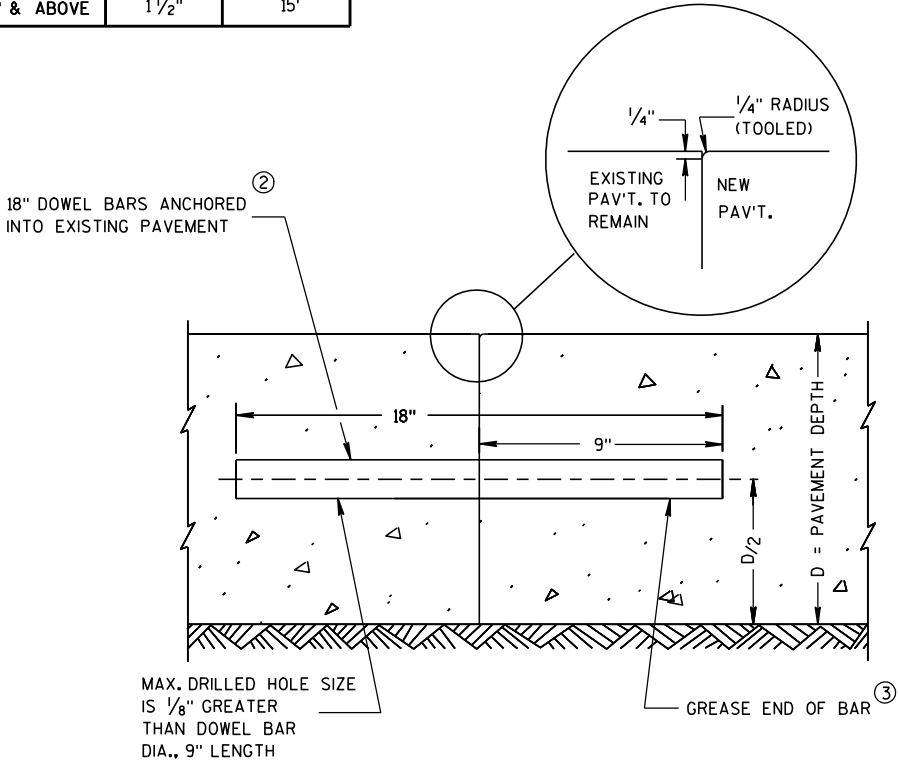
PLAN VIEW



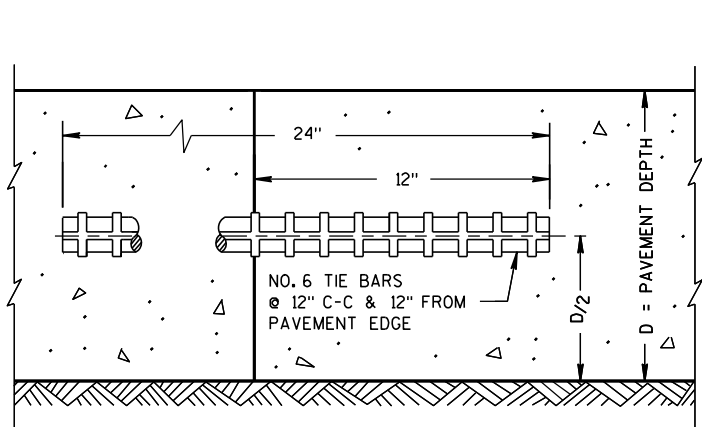
SIDE VIEW
CONTRACTION JOINT DOWEL ASSEMBLY ①

PAVEMENT DEPTH, DOWEL BAR SIZE
AND JOINT SPACING TABLE

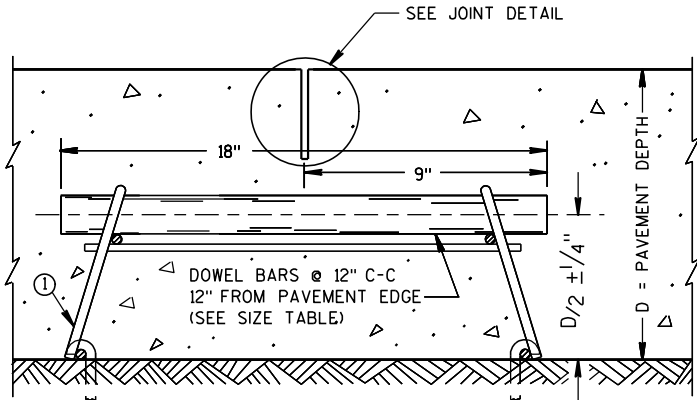
PAVEMENT DEPTH (D)	DOWEL BAR DIAMETER	CONTRACTION JOINT SPACING
5 1/2", 6", 6 1/2"	NONE	12'
7", 7 1/2"	1"	14'
8", 8 1/2"	1 1/4"	15'
9", 9 1/2"	1 1/4"	15'
10" & ABOVE	1 1/2"	15'



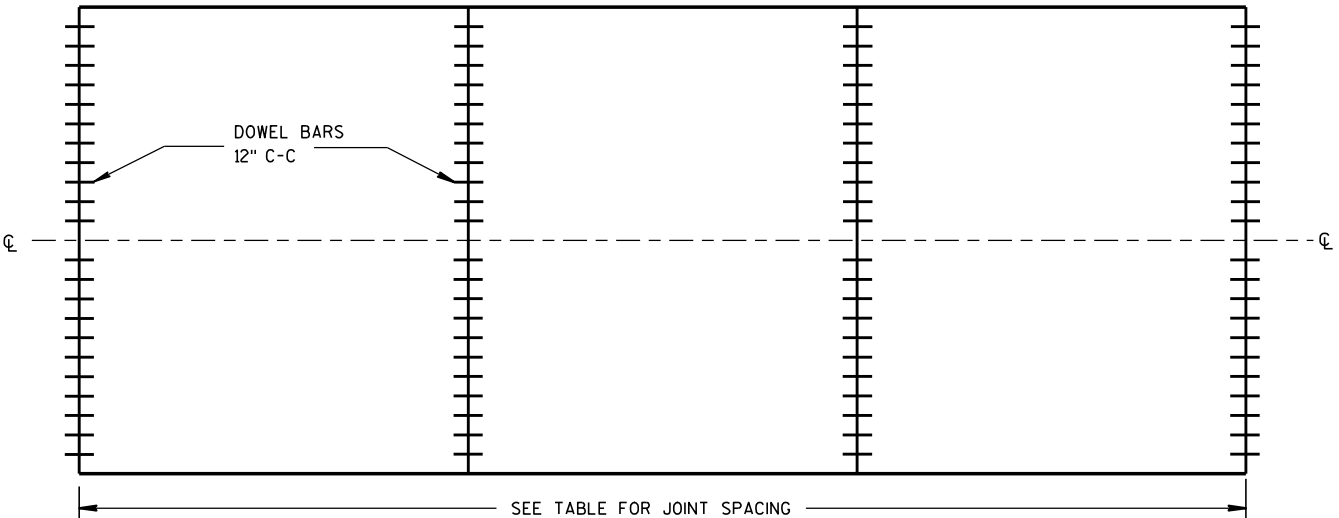
TRANSVERSE CONTRACTION JOINTS ABUTTING
EXISTING PAVEMENT
④ DOWEL BAR DETAIL



TRANSVERSE CONSTRUCTION JOINT



DOWELED CONTRACTION JOINT



CONTRACTION JOINT LOCATIONS

GENERAL NOTES

CONTRACTION JOINTS

CONSTRUCT CONTRACTION JOINTS NORMAL TO THE CENTERLINE. SHOW THE LOCATION OF CONTRACTION JOINTS THROUGH INTERSECTIONS ON THE PLANS OR AS DIRECTED BY THE ENGINEER.

DO NOT SEAL OR FILL CONTRACTION JOINTS.

INSTALL DOWEL BARS PARALLEL TO THE PAVEMENT CENTERLINE AND PAVEMENT SURFACE.

FOR PAVEMENT SLABS OF VARYING WIDTHS, CENTER THE DOWEL ASSEMBLY ACROSS THE LANES. LOCATE THE INNER AND OUTER MOST DOWEL BARS SO THAT THE CENTER OF THE BARS ARE A MINIMUM OF 6 INCHES AND A MAXIMUM OF 12 INCHES FROM THE LONGITUDINAL JOINT AND THE EDGE OF PAVEMENT.

CONSTRUCTION JOINTS

LOCATE CONSTRUCTION JOINTS A MINIMUM OF 4 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO CONTRACTION JOINTS.

THE CONTRACTOR MAY INSERT TIE BARS THROUGH THE HEADER BOARD AFTER THE CONCRETE HAS BEEN PLACED.

① THE ENGINEER MAY APPROVE THE USE OF ALTERNATIVE DESIGNS OF THE DOWEL ASSEMBLY. THE CONTRACTOR MAY USE MECHANICAL DOWEL BAR INSERTERS INSTEAD OF DOWEL ASSEMBLIES.

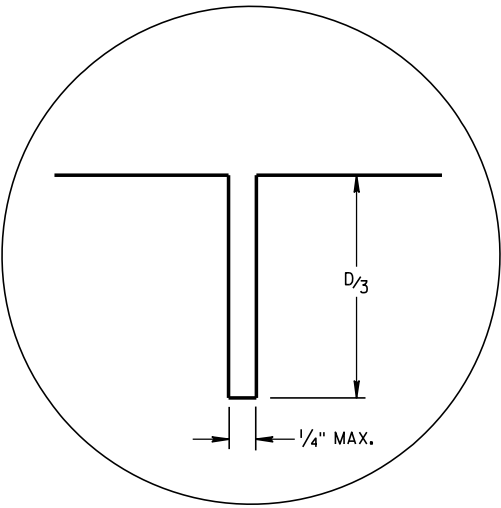
② ANCHOR DOWEL BARS INTO DRILLED HOLES WITH AN EPOXY.

③ APPLY A THIN UNIFORM COATING OF SURFACE TREATMENT TO THE FREE END OF DOWEL BARS TO PREVENT BONDING.

④ SPACE DOWEL BARS INSTALLED BY DRILLING 1'-3" ON CENTER. CENTER THE GROUPING OF DOWEL BARS INSIDE THE SLAB BASED ON ALL THE FOLLOWING SITUATIONS:

BETWEEN THE EDGES OF PAVEMENTS WITHOUT LONGITUDINAL JOINTS OR BETWEEN THE EDGE OF PAVEMENT AND NEAREST LONGITUDINAL JOINT OR BETWEEN TWO ADJACENT LONGITUDINAL JOINTS.

⑤ SECURE BASKETS WITH ANCHORS TO HOLD DOWEL BARS IN THE CORRECT POSITION AND ALIGNMENT. TYPE, LOCATION, NUMBER AND LENGTH OF ANCHORS ARE DEPENDENT UPON FIELD CONDITIONS.



JOINT DETAIL

URBAN DOWELED
CONCRETE PAVEMENT

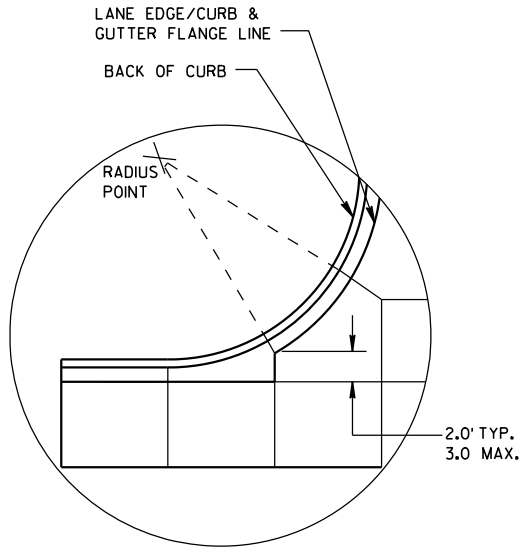
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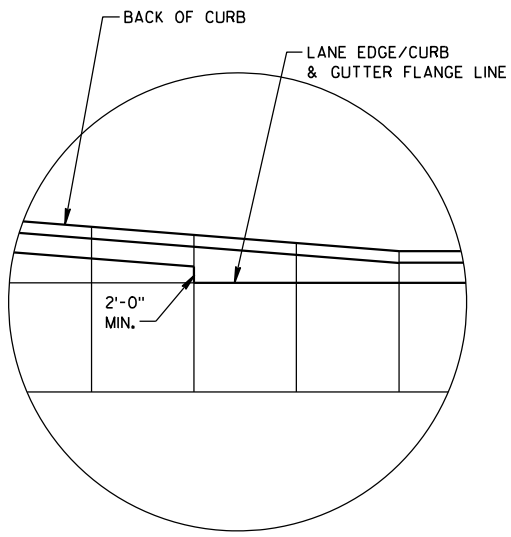
12/11/2009
DATE

FHWA

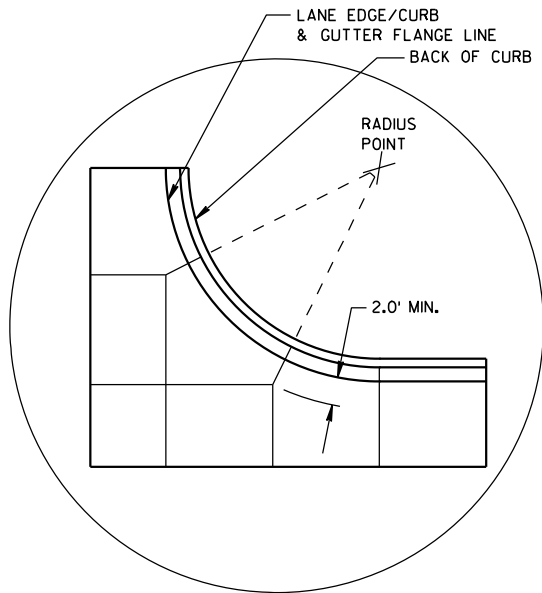
/S/ Deb Bischoff
PAVEMENT POLICY & DESIGN ENGINEER



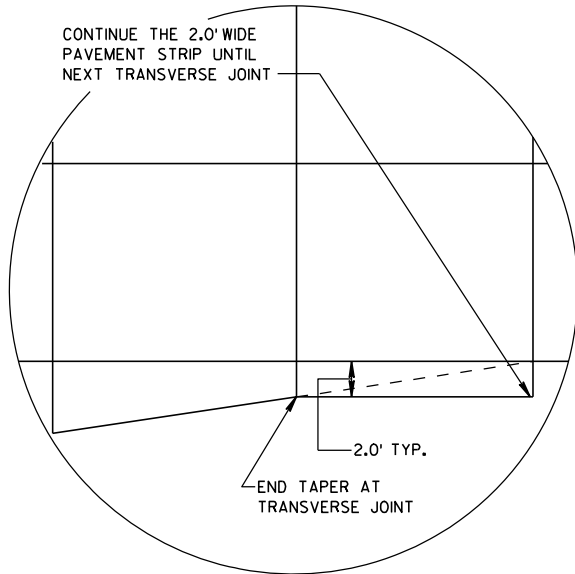
DETAIL "A"



DETAIL "B"



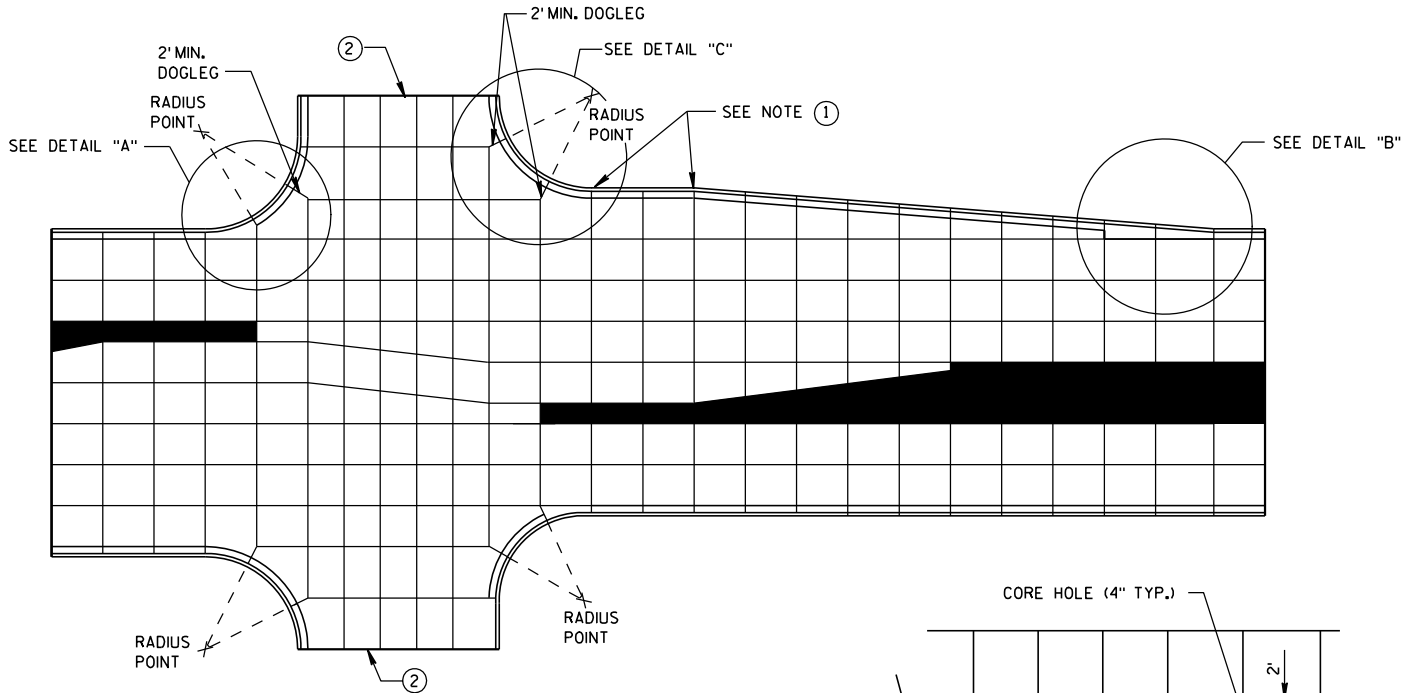
DETAIL "C"



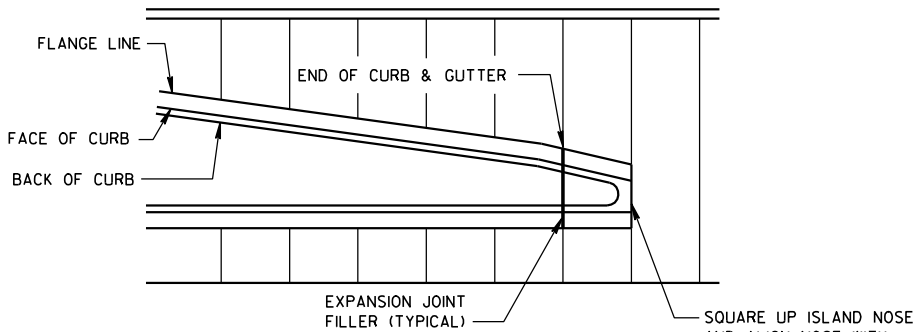
DETAIL "D"

GENERAL NOTES

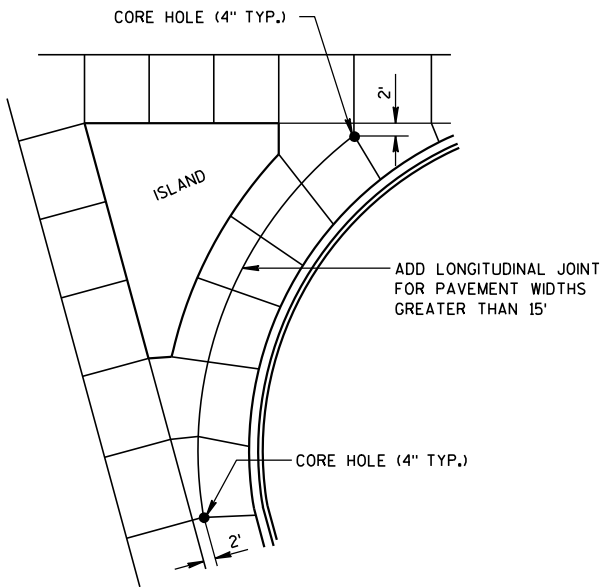
- THE PRIMARY ROADWAY CONTROLS THE TRANSVERSE JOINT PATTERN.
- ALIGN NEW JOINTS WITH EXISTING JOINTS OR CRACKS.
- CONSTRUCT TRANSVERSE JOINTS PERPENDICULAR TO THE ROADWAY.
- ADJUST TRANSVERSE JOINTS TO ALIGN WITH UTILITY FIXTURES (E.G. MANHOLES AND INLETS) IN THE PAVEMENT STRUCTURE WHEN POSSIBLE. WATER VALVES DO NOT REQUIRE JOINT ADJUSTMENT.
- AVOID SLABS LESS THAN 2 FEET WIDE OR GREATER THAN 15 FEET WIDE.
- SEE TABLE FOR TRANSVERSE JOINT SPACING. JOINT SPACING SPECIFIED IS MAXIMUM AND ACTUAL SPACING CAN BE ADJUSTED TO ACCOMMODATE INTERSECTIONS.
- AVOID ANGLES LESS THAN 60° BY DOGLEGGING JOINTS THROUGH CURVE RADIUS POINTS. USE 90° ANGLES WHEN POSSIBLE.
- CORRELATE LONGITUDINAL JOINTS WITH LANE LINES WHEN POSSIBLE.
1. PROVIDE TRANSVERSE JOINTS AT ALL PAVEMENT WIDTH CHANGES.
 2. CONSTRUCT DOWELED EXPANSION JOINT ON THE SIDE ROAD OF AN INTERSECTION IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH. ALIGN EXPANSION JOINT WITH EDGE OF RADIUS.
 3. THE ENGINEER MAY APPROVE SLIGHT VARIATIONS FROM THESE JOINTING DETAILS.



STANDARD INTERSECTION



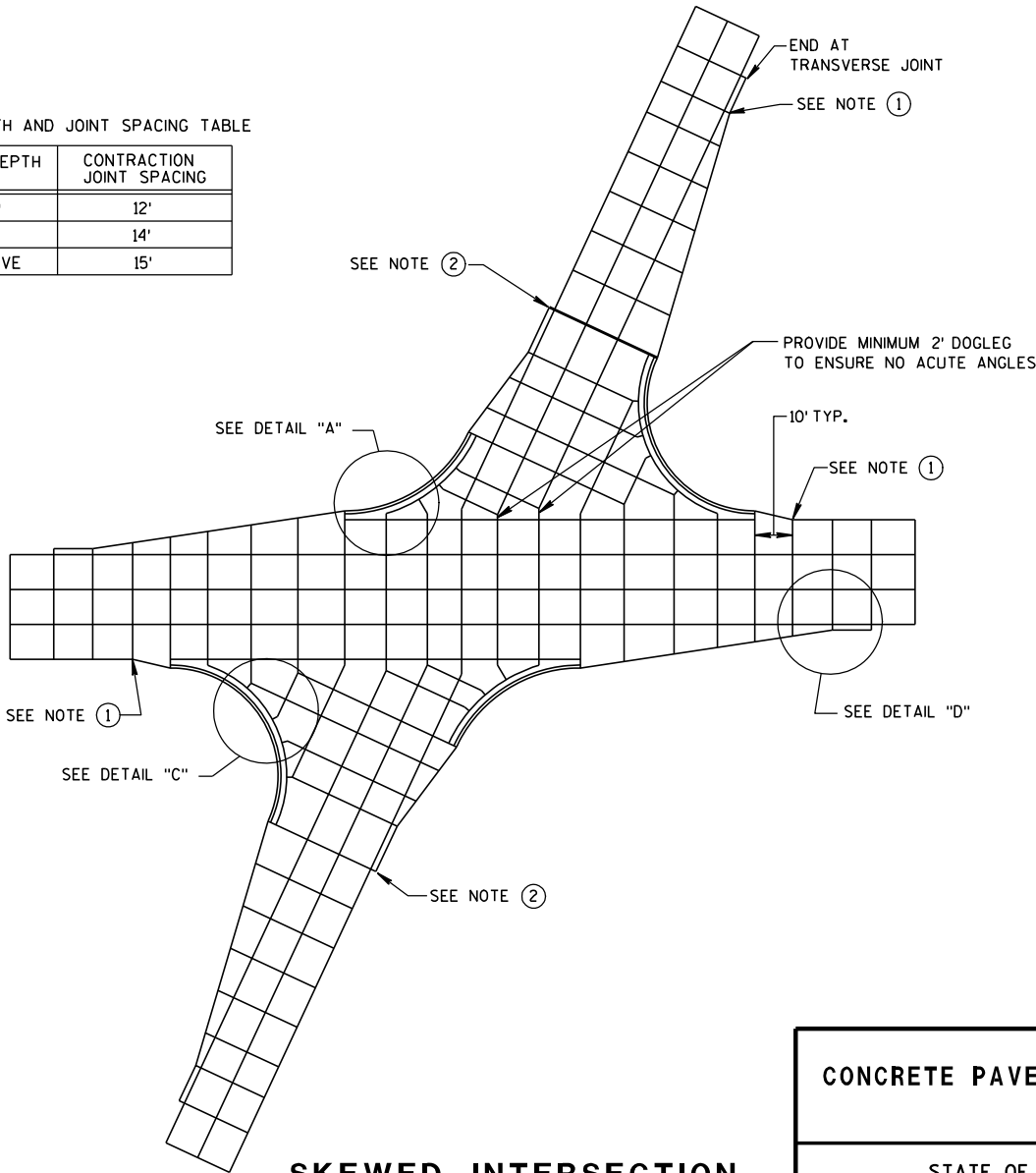
APPROACH TO MEDIAN



LARGE RIGHT TURN

PAVEMENT DEPTH AND JOINT SPACING TABLE

PAVEMENT DEPTH (D)	CONTRACTION JOINT SPACING
6", 6 1/2"	12'
7", 7 1/2"	14'
8" & ABOVE	15'



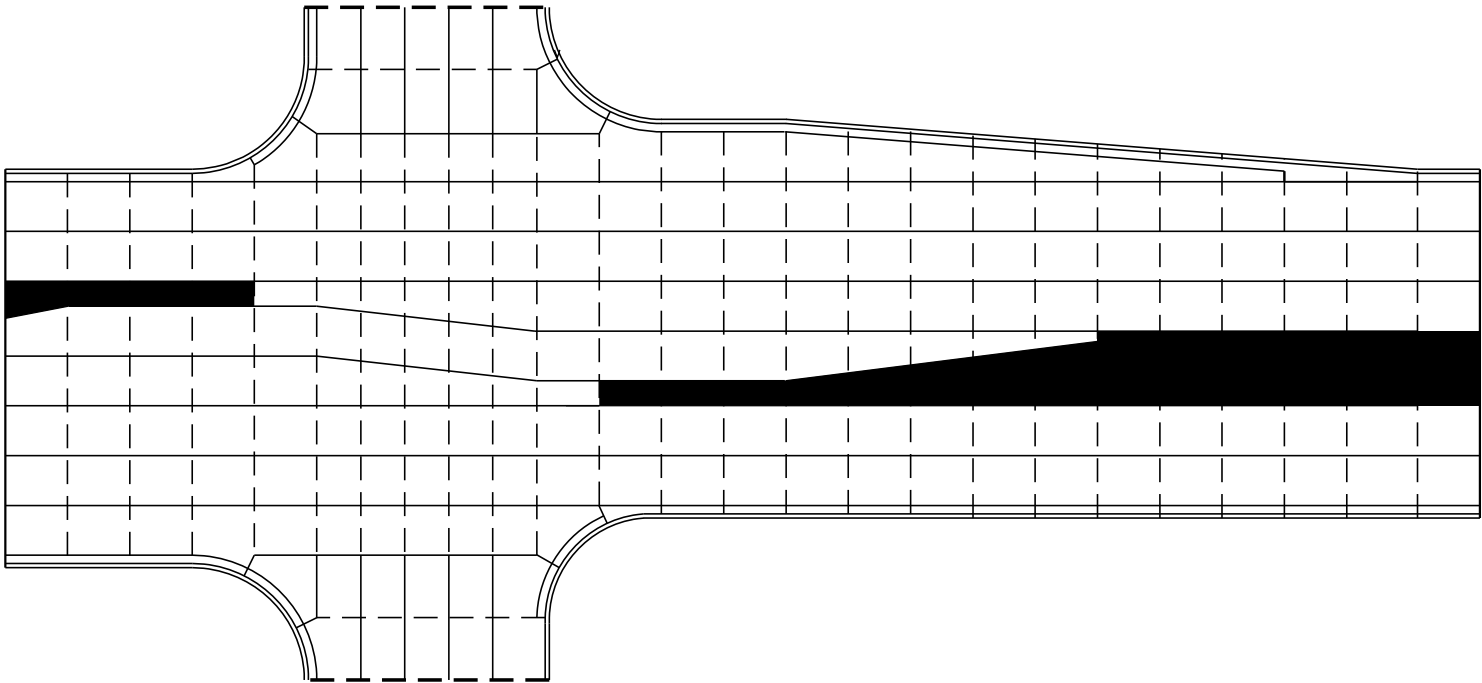
SKEWED INTERSECTION

CONCRETE PAVEMENT JOINTING

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

LEGEND

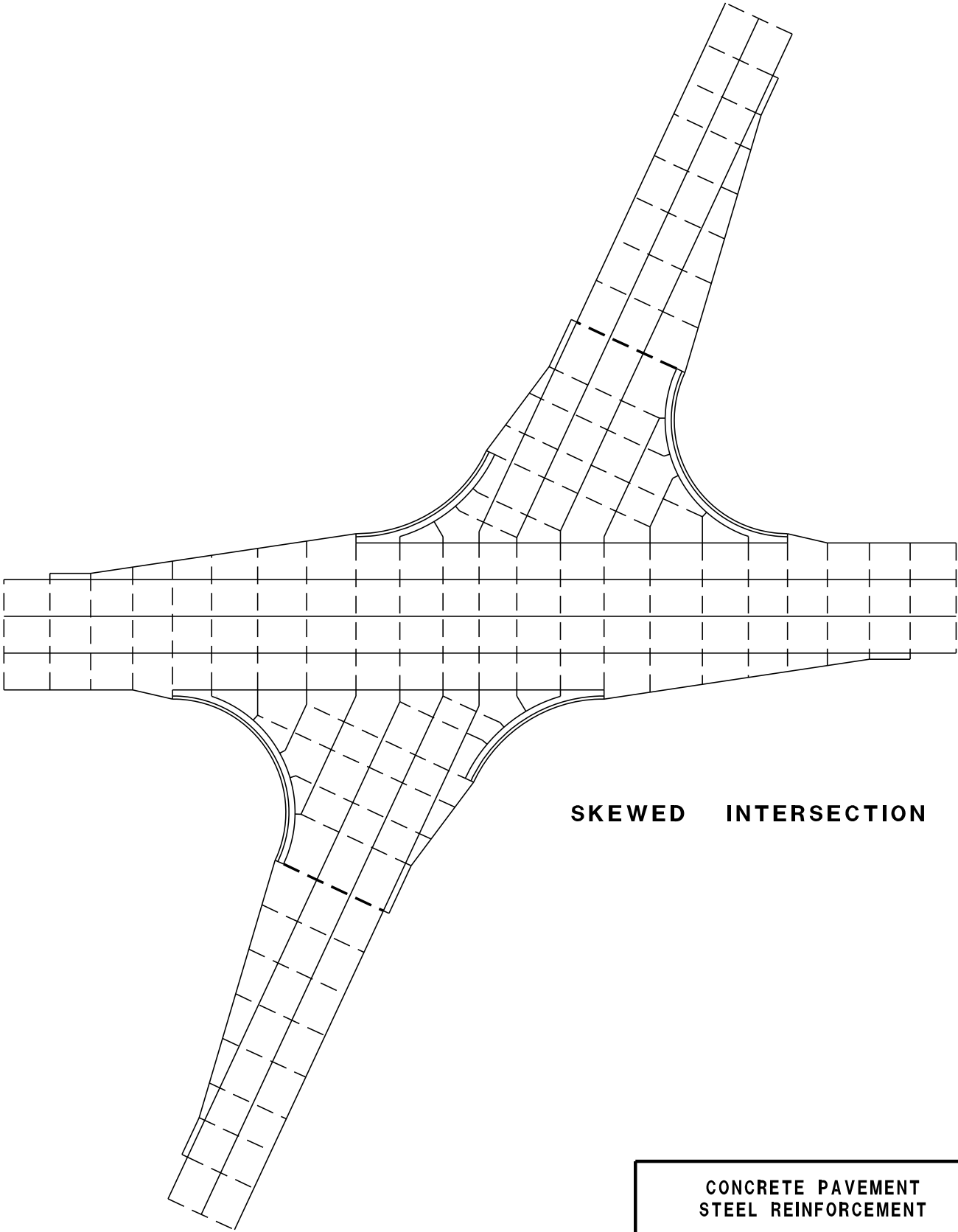
- POTENTIAL DOWELED EXPANSION JOINT
- - - DOWELED JOINT
- _____ TIED JOINT



STANDARD INTERSECTION

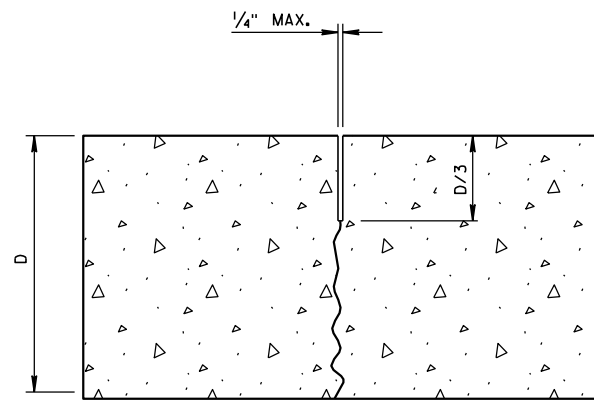
GENERAL NOTES

USE AN EXPANSION JOINT FILLER MEETING THE REQUIREMENTS OF STANDARD SPECIFICATION 415.

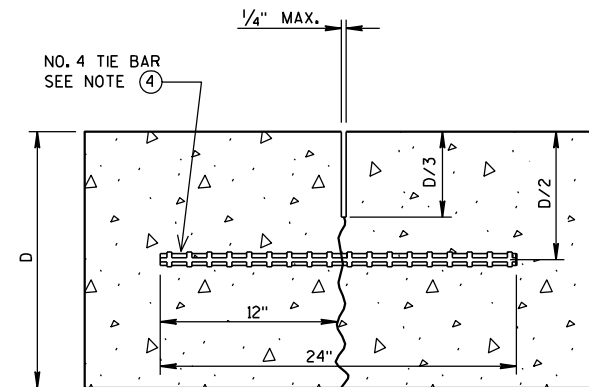


SKEWED INTERSECTION

CONCRETE PAVEMENT STEEL REINFORCEMENT
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION

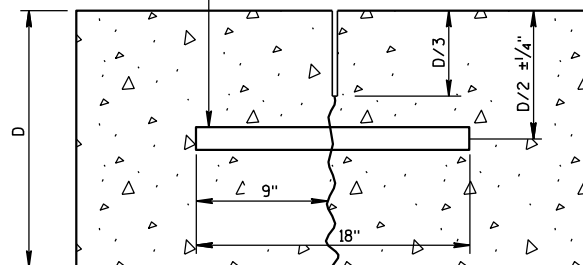


UNDOWELED-TRANSVERSE



TIED LONGITUDINAL

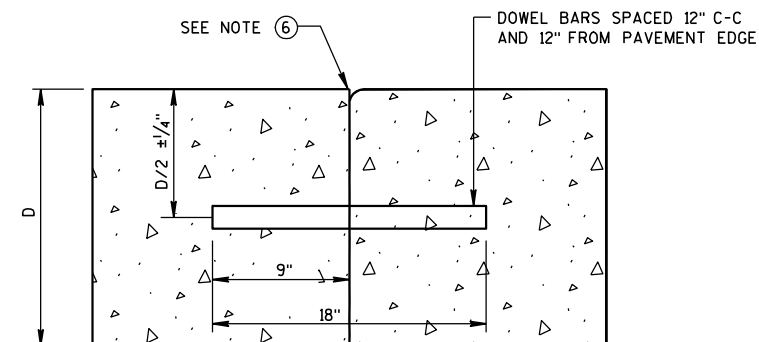
DOWEL BARS AT 12" C-C
12" FROM PAVEMENT EDGE



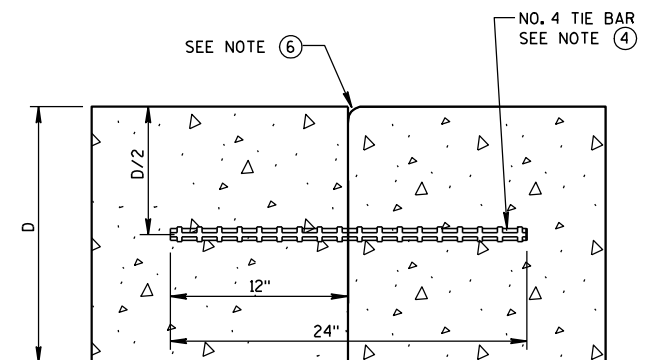
DOWELED-TRANSVERSE

CONTRACTION JOINTS

SEE NOTE ②

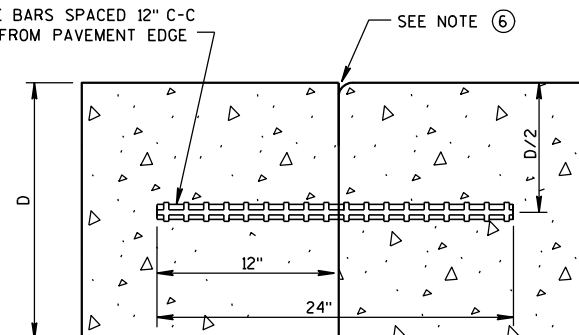


DOWELED TRANSVERSE



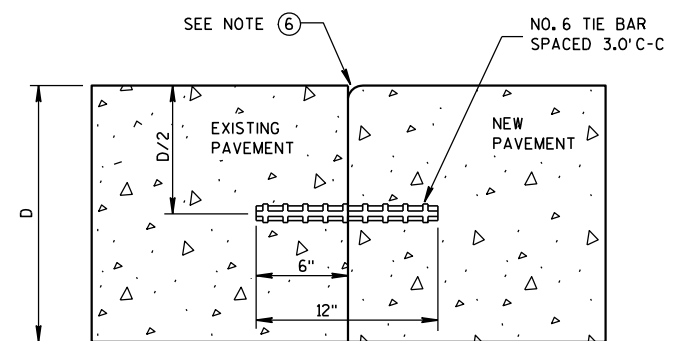
TIED LONGITUDINAL

NO. 6 TIE BARS SPACED 12" C-C
AND 12" FROM PAVEMENT EDGE



TIED TRANSVERSE

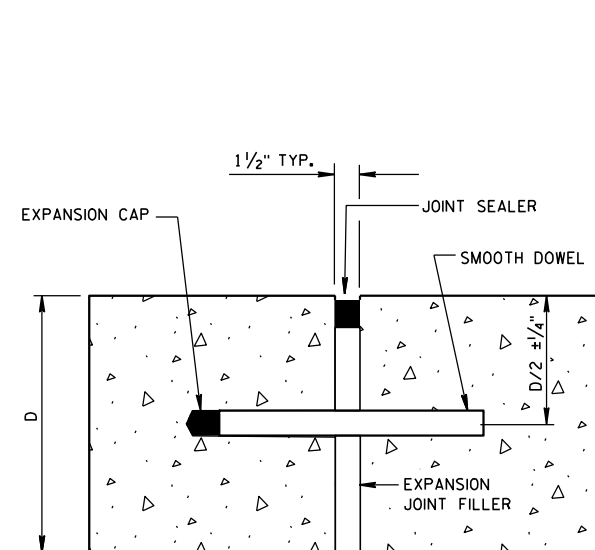
SEE NOTE ③



TIED LONGITUDINAL TO EXISTING

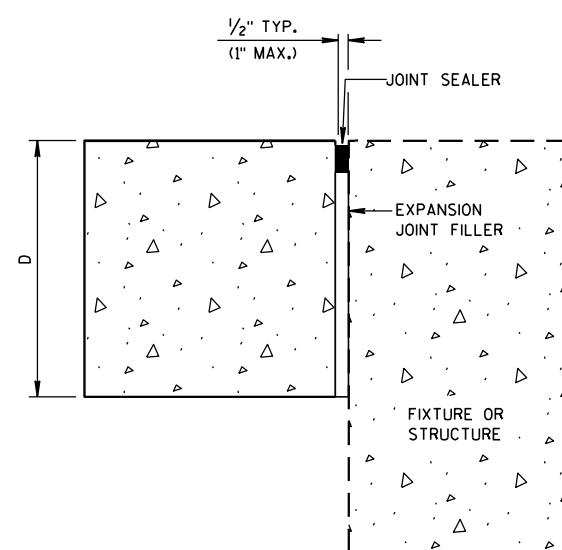
CONSTRUCTION JOINTS

SEE NOTE ⑤



DOWELED-TRANSVERSE

SEE NOTE ①



UNTIED-LONGITUDINAL

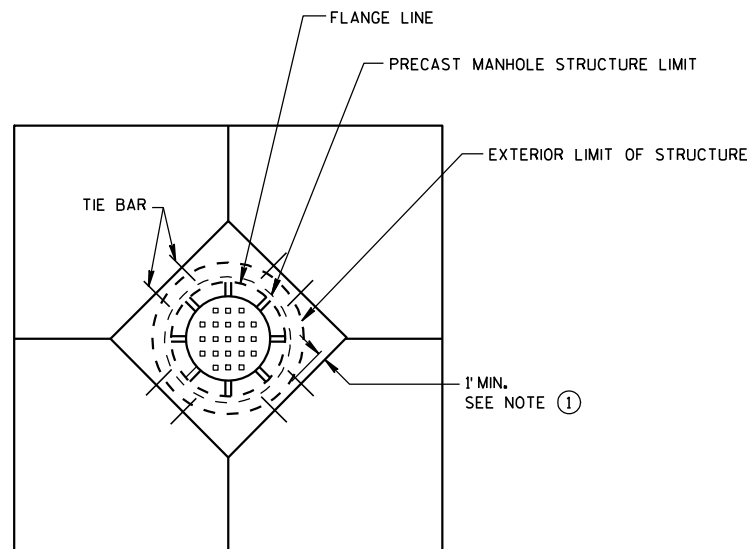
EXPANSION JOINTS

GENERAL NOTES

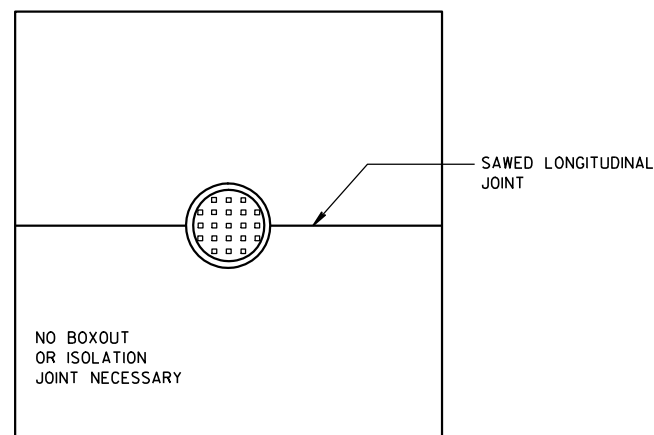
1. USE DOWELED EXPANSION JOINTS ON SIDE ROADS AT INTERSECTIONS (TO ISOLATE THE SIDE ROAD FROM THE THROUGH STREET) IF THE SIDE ROAD IS CONCRETE PAVEMENT AND GREATER THAN 300 FEET IN LENGTH.
2. SPACE CONTRACTION JOINTS IN ACCORDANCE WITH 13C4, 13C11 OR 13C13.
3. LOCATE CONSTRUCTION JOINTS A MINIMUM OF 4 FEET FROM THE NEAREST CONTRACTION JOINT AND ALIGN PARALLEL TO THE CONTRACTION JOINTS.
4. SPACE TIE BARS AT LONGITUDINAL CONSTRUCTION OR CONTRACTION JOINTS IN ACCORDANCE WITH SDD 13C1.
5. CONSTRUCTION JOINTS CAN BE FORMED OR SAWED.
6. IF JOINT IS FORMED, PROVIDE A 1/4-INCH RADIUS.

CONCRETE PAVEMENT
JOINT TYPES

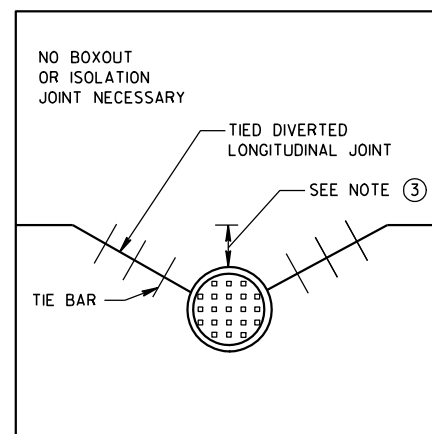
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



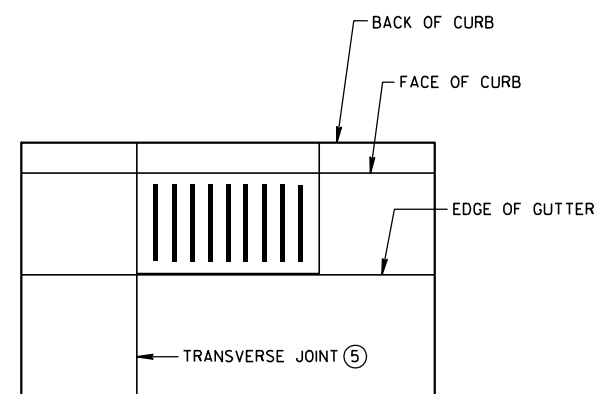
**DIAGONAL MANHOLE BOXOUT
FOR CONSTRUCTION JOINTS**



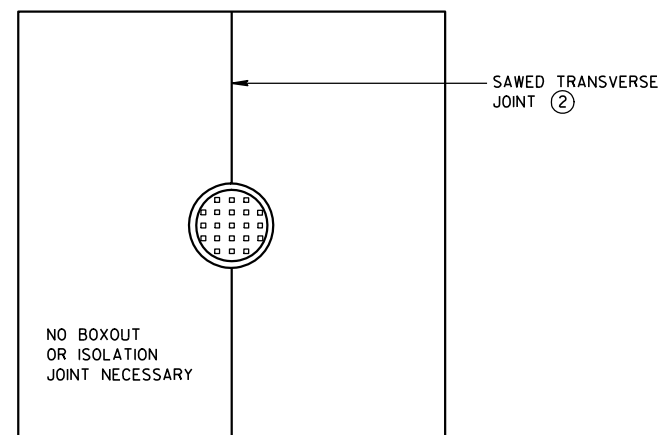
**MANHOLE WITH
LONGITUDINAL JOINT**



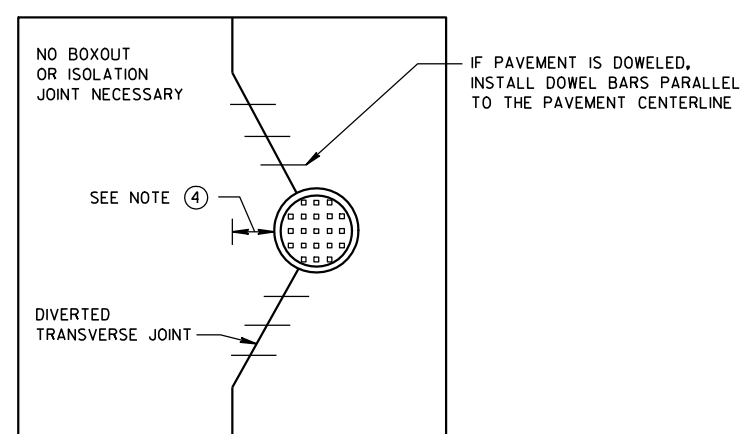
**MANHOLE WITH DIVERTED
LONGITUDINAL CONTRACTION JOINT**



**INLET WITH
TRANSVERSE JOINT**



**MANHOLE WITH
TRANSVERSE JOINT**



**MANHOLE WITH DIVERTED
TRANSVERSE CONTRACTION JOINT**

GENERAL NOTES

1. USE BOXOUTS WHEN UTILITY STRUCTURE IS IN THE PATH OF CONSTRUCTION JOINTS. PROVIDE A 1 FOOT MINIMUM CLEARANCE BETWEEN THE EXTERIOR LIMIT OF THE STRUCTURE TO THE DIAMOND BOXOUT.
2. ADJUST TRANSVERSE JOINT TO INTERSECT MANHOLE IF POSSIBLE.
3. IF DISTANCE BETWEEN THE LONGITUDINAL JOINT AND THE EDGE OF MANHOLE IS GREATER THAN 2 FEET, DO NOT DIVERT JOINT AND SAW LONGITUDINAL JOINT AS NORMAL. IF DISTANCE IS 2 FEET OR LESS, DIVERT LONGITUDINAL JOINT AT A 2:1 TAPER RATE TO THE CENTER OF THE MANHOLE.
4. IF DISTANCE FROM THE EDGE OF MANHOLE TO THE NEAREST TRANSVERSE JOINT IS GREATER THAN 4 FEET, REDIRECT JOINT TO INTERSECT MANHOLE. IF DISTANCE IS 4 FEET OR LESS, PLACE REBAR REINFORCEMENT AROUND MANHOLE.
5. ALIGN TRANSVERSE JOINT WITH ONE EDGE OF INLET WHEN PRACTICAL.

CONCRETE PAVEMENT JOINTING AT UTILITY FIXTURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

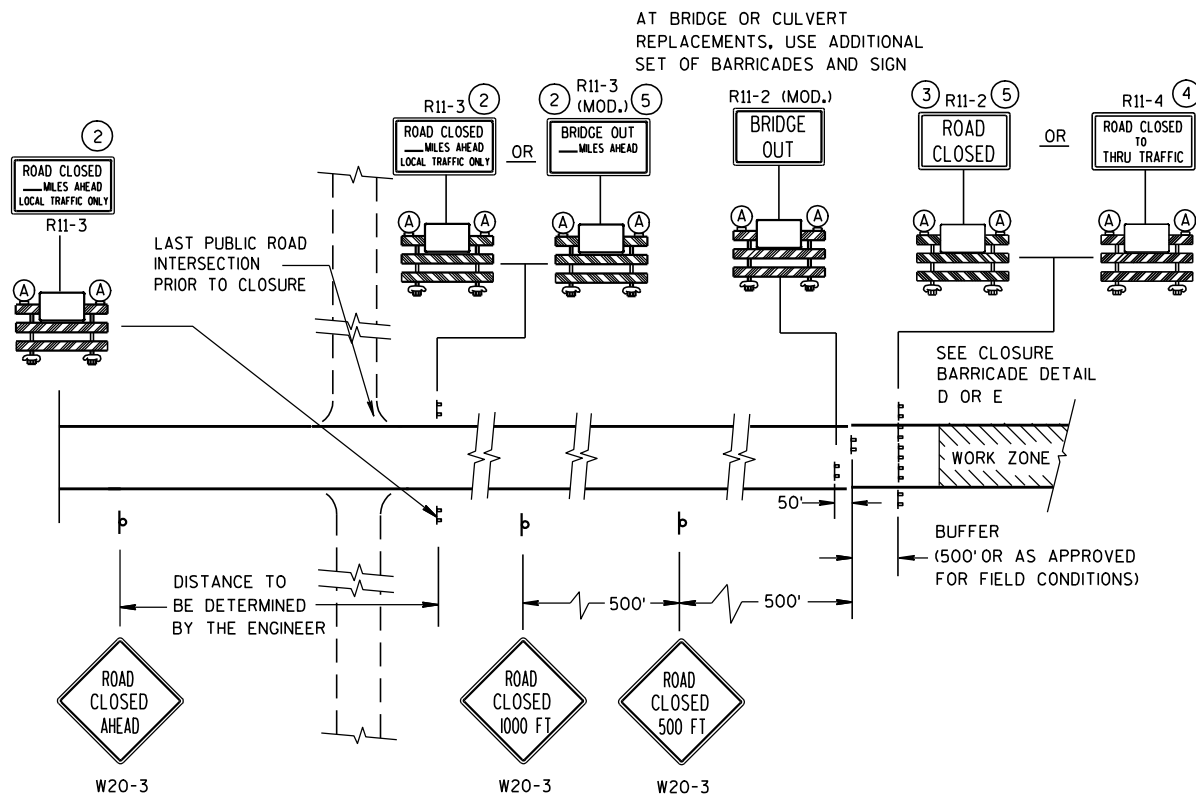
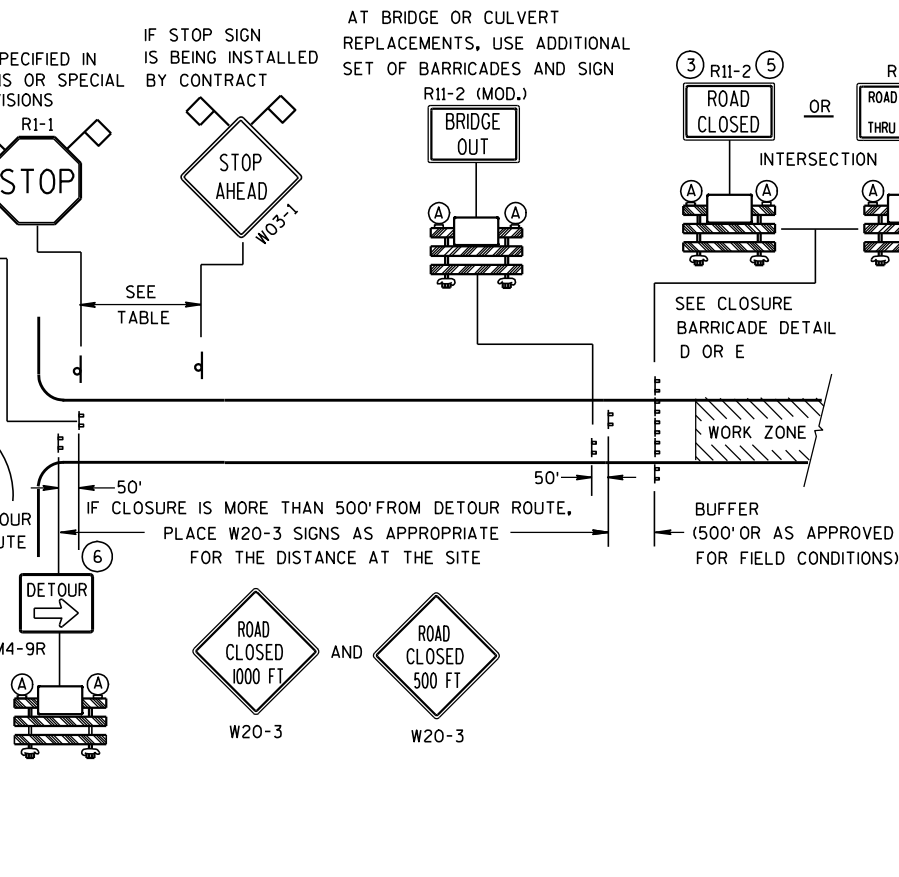
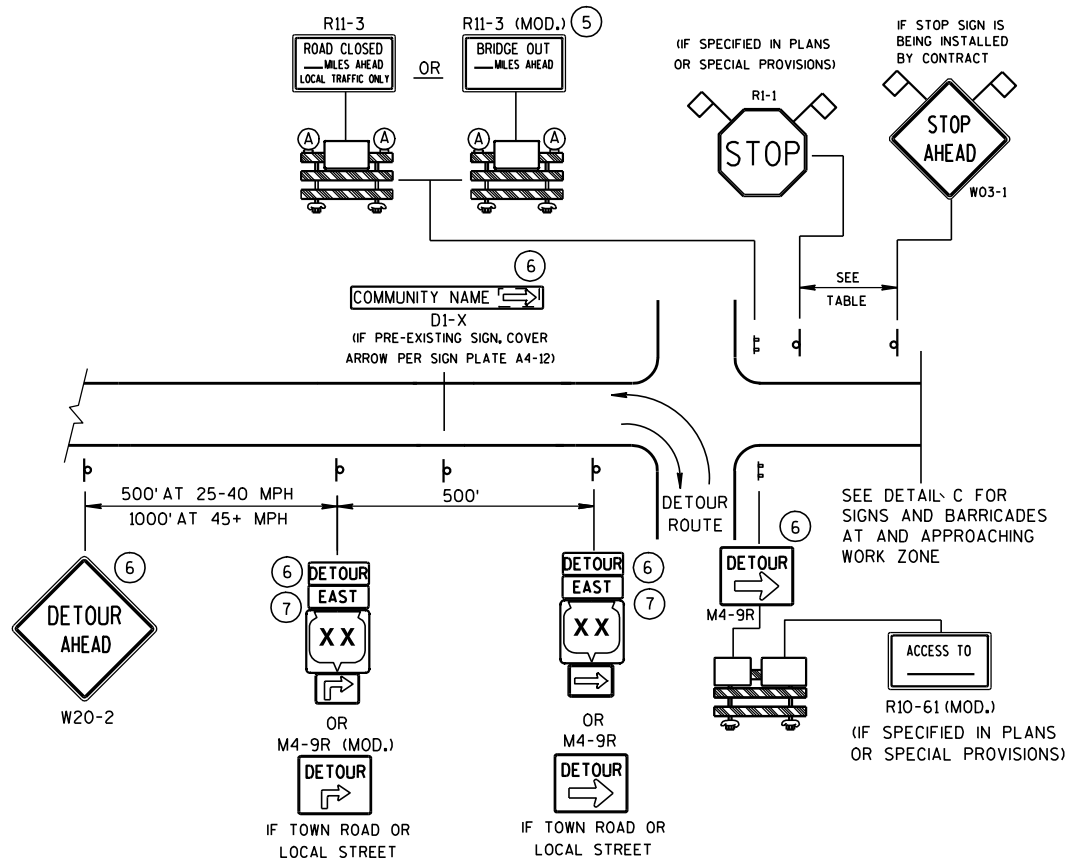
APPROVED

10-5-2010

DATE

FHWA

/S/ Deb Bischoff
PAVEMENT POLICY & DESIGN ENGINEER



SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

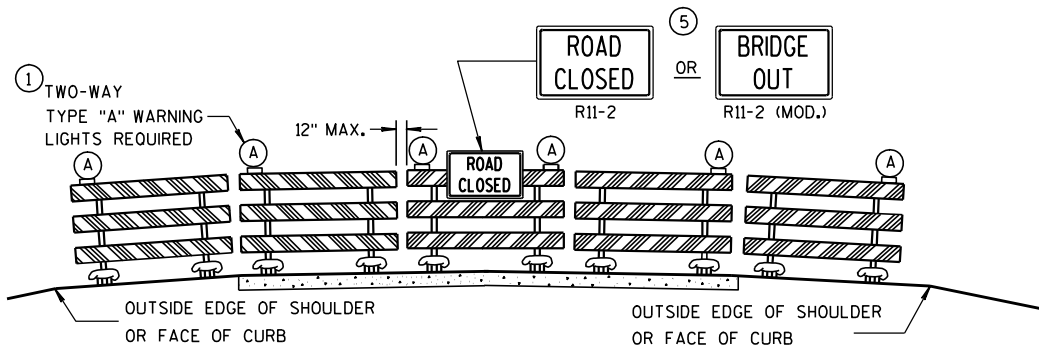
SEE SDD 15C2-4b
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

LEGEND

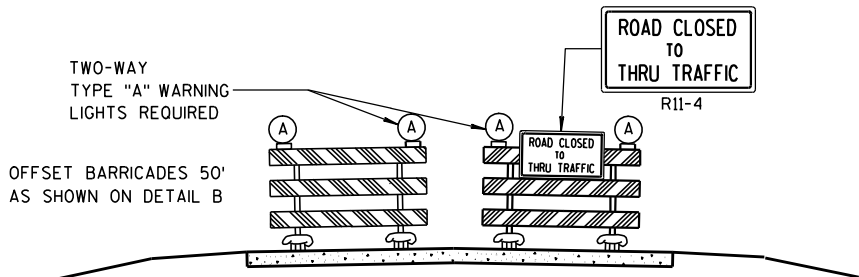
- POST MOUNTED SIGN
- TYPE III BARRICADES
- TYPE "A" LOW INTENSITY FLASHING WARNING LIGHT (FOR NIGHT USE)
- WORK ZONE
- DETOUR EAST M4-8 M3-X
- MI-4 OR MI-5A OR MI-6
- MO5-1 OR MO6-1
- FLAGS, 16" X 16" MIN., (ORANGE)

BARRICADES AND SIGNS
FOR
MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



DETAIL D
ROAD CLOSURE BARRICADE DETAIL
APPROACH VIEW



DETAIL E
LANE CLOSURE BARRICADE DETAIL
APPROACH VIEW

SEE SDD 15C2-4a FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

THE REFLECTIVE SHEETING USED ON R11-2, R11-3, R11-4, R10-61 AND R1-1 SIGNS SHALL COMPLY WITH SUBSECTION 637.2.2.2 OF THE STANDARD SPECIFICATIONS.

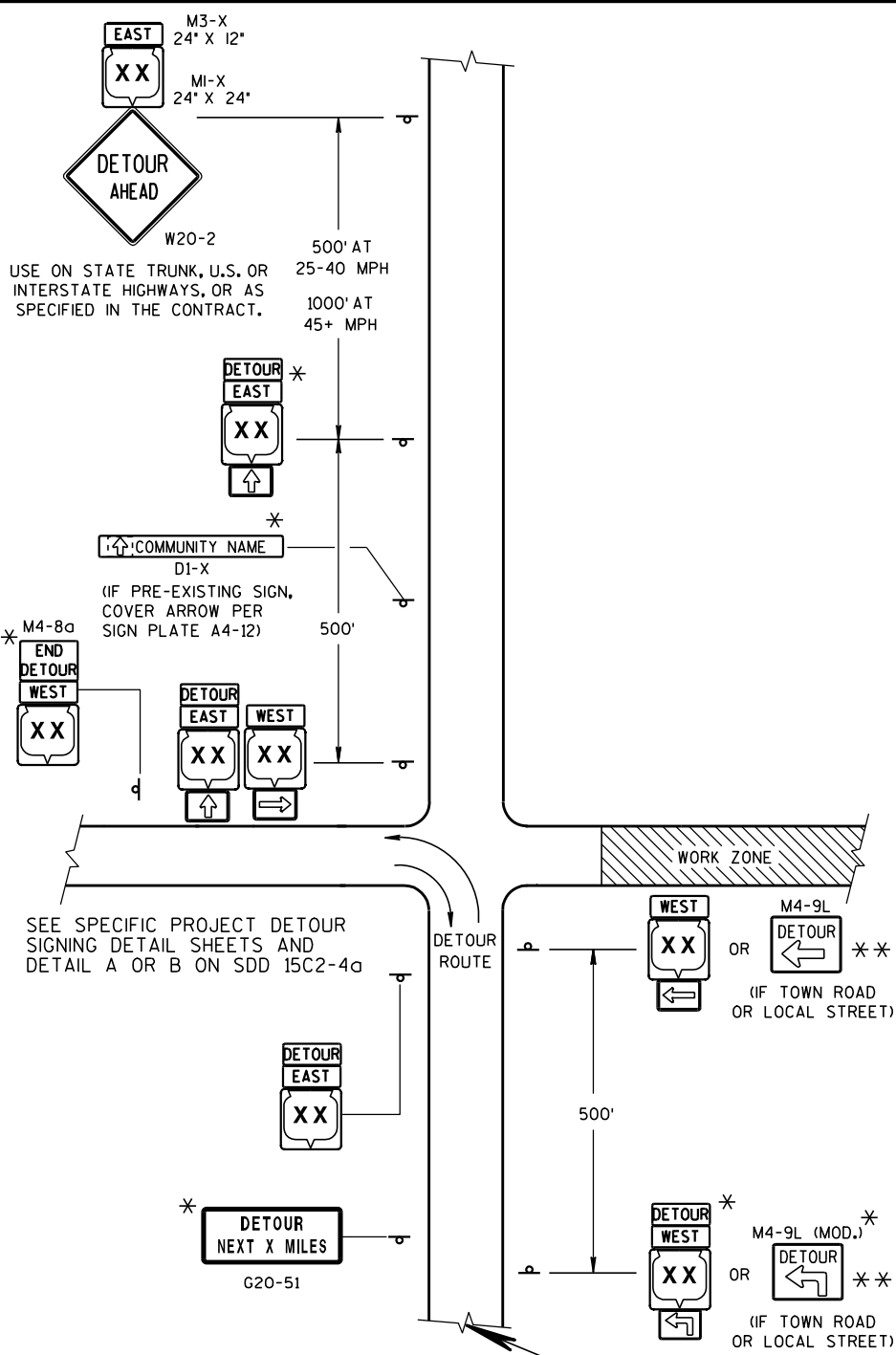
"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X AND M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED	
9/16/03 DATE	/S/ Thomas N. Notbohm CHIEF SIGNS AND MARKING ENGINEER
FHWA	



LEGEND

POST MOUNTED SIGN

WORK ZONE

DETOUR EAST M4-8 M3-X

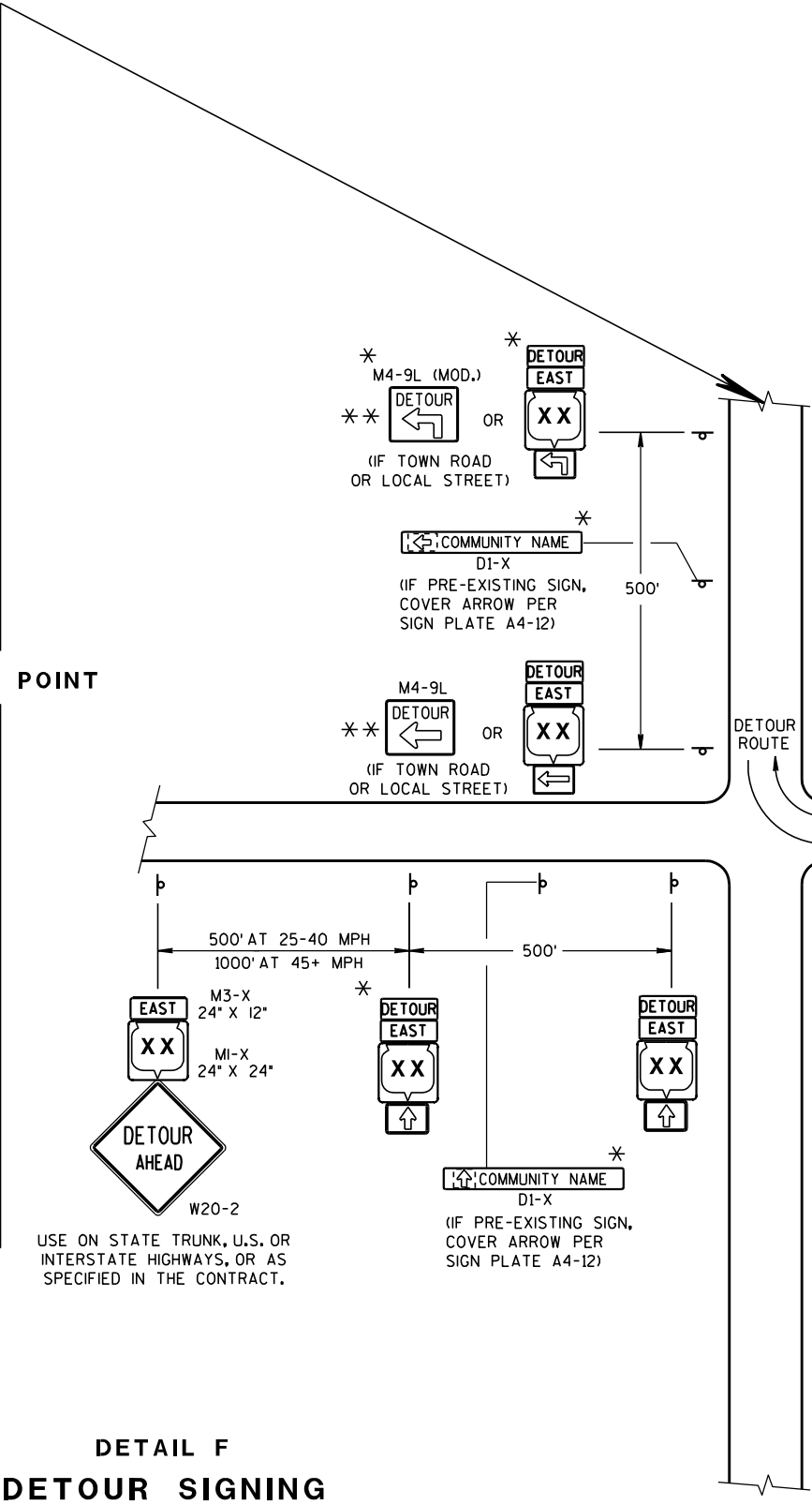
M1-4 OR COUNTY M1-5A OR M1-6

M05-1 OR M06-1 OR M06-1

THIS DRAWING PROVIDES GENERAL GUIDANCE ON TYPICAL DETOUR SIGN LAYOUT AND SPACING. SEE PROJECT DETOUR SIGNING SHEETS FOR SPECIFIC DETAILS FOR EACH PROJECT.

MATCH POINT

DETAIL F
DETOUR SIGNING



GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. MODIFY EXISTING SIGNS WHERE POSSIBLE.

THE SPACING BETWEEN TRAFFIC CONTROL AND DETOUR SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND TO PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE", SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

"MO" SIGNS ARE THE SAME AS "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGN SIZES SHALL BE AS FOLLOWS:

M3-X AND M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)

M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)

M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)

M4-9 SHALL BE 30" X 24".

M4-8a SHALL BE 24" X 18".

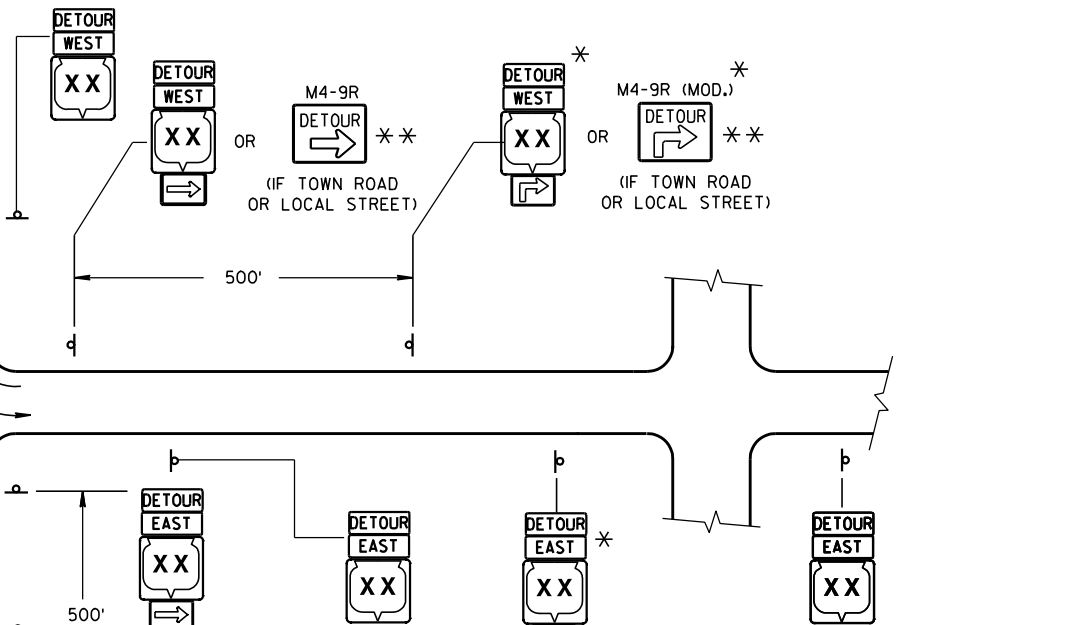
G20-51 SHALL BE 60" X 24".

W20-2 SHALL BE 48" X 48".

D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.

* OPTIONAL SIGNS. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS.

** FOR A TOWN ROAD OR LOCAL STREET DETOURED ONTO A STATE TRUNK HIGHWAY, PLACE A ROAD NAME PLAQUE ABOVE THE M4-9 SIGN AS SPECIFIED IN THE CONTRACT.

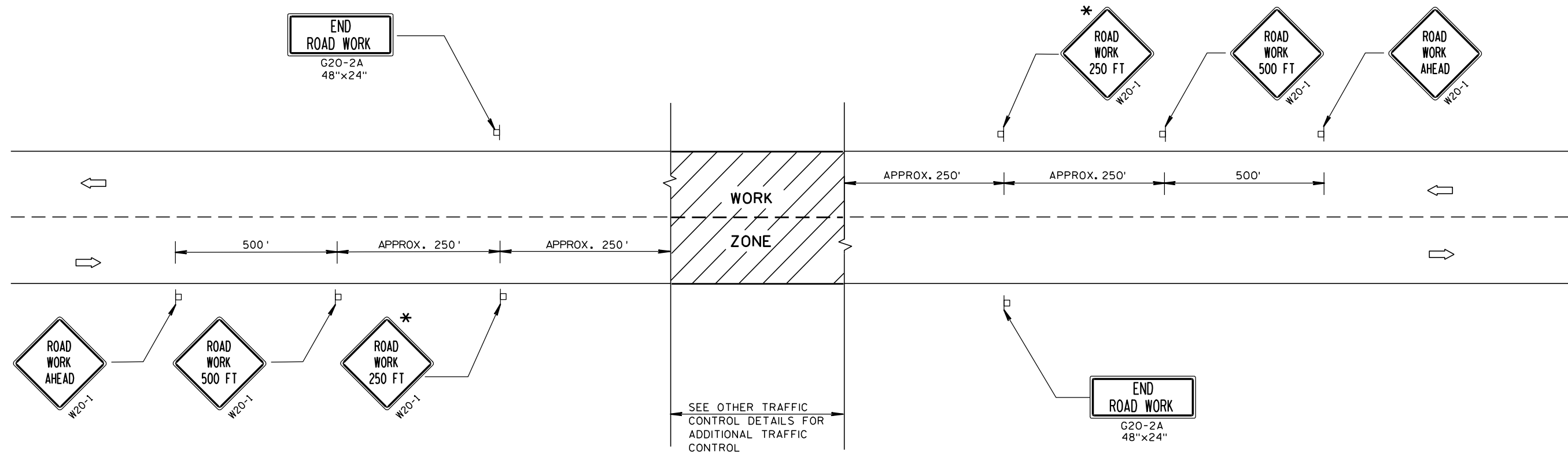


PLACE SIGNS BEYOND INTERSECTIONS WITH STATE OR COUNTY TRUNK HIGHWAYS OR AT 4 MILE MAXIMUM SPACING (4 BLOCKS IF URBAN AREA.)

DETOUR SIGNING FOR MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
9-16-03 DATE /S/ Thomas N. Notbohm
CHIEF SIGNS AND MARKING ENGINEER
FHWA



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

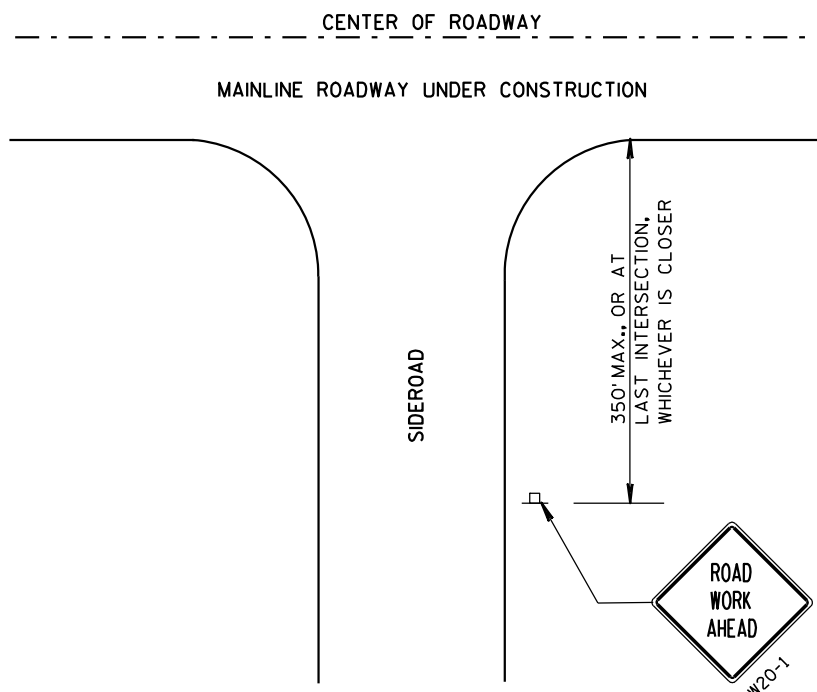
THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS, 36"x36" SIGNS MAY BE USED INSTEAD OF 48"x48" SIGNS, IF APPROVED BY DISTRICT TRAFFIC UNIT.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

* THE THIRD W20-1 SIGN IS REQUIRED ONLY IF THERE IS AN INTERSECTION BETWEEN THE "ROAD WORK 500 FT" SIGN AND THE WORK ZONE. ADJUST THE PLACEMENT OF THIS SIGN BASED ON INTERSECTION LOCATION AND OTHER FIELD CONDITIONS.



LEGEND

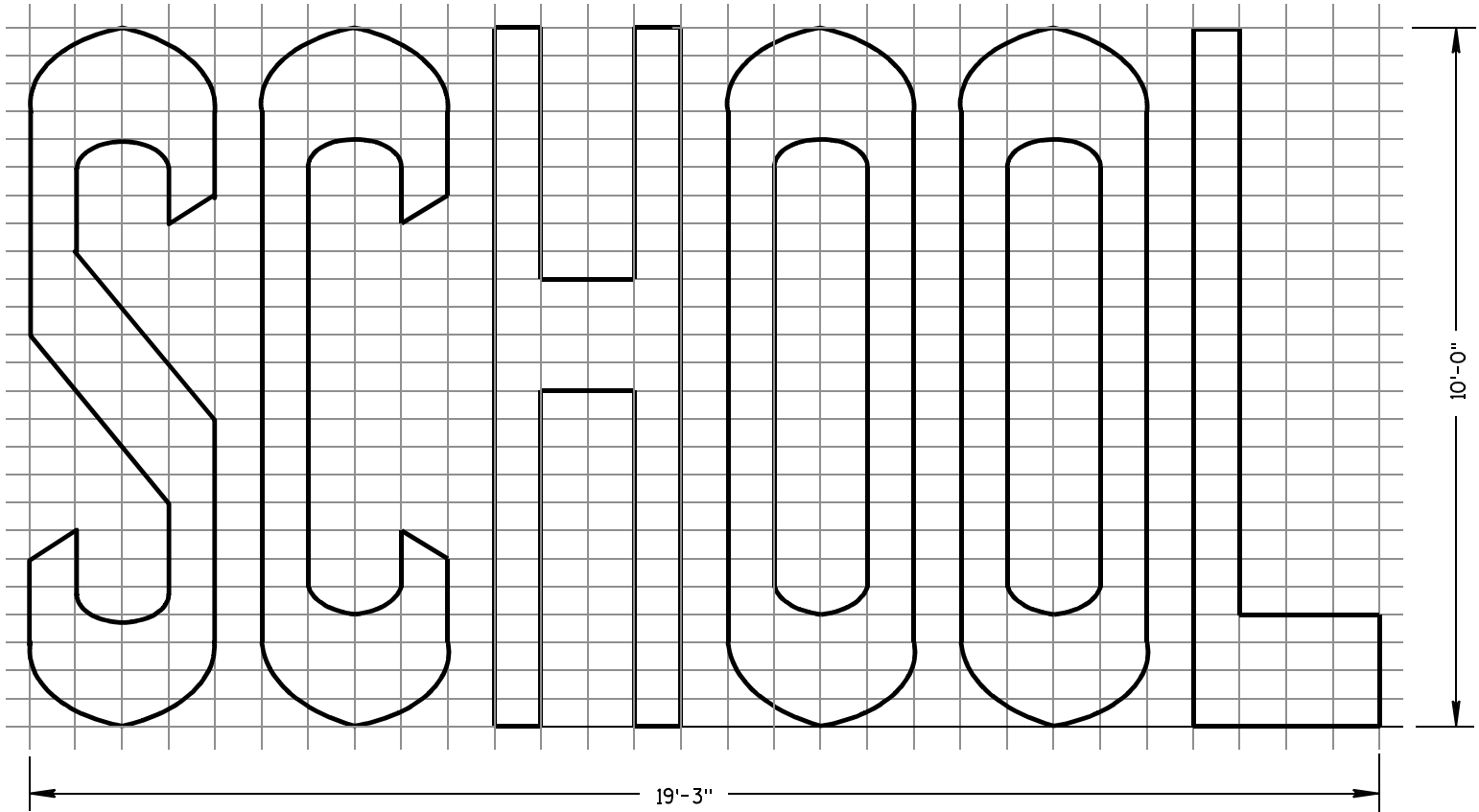
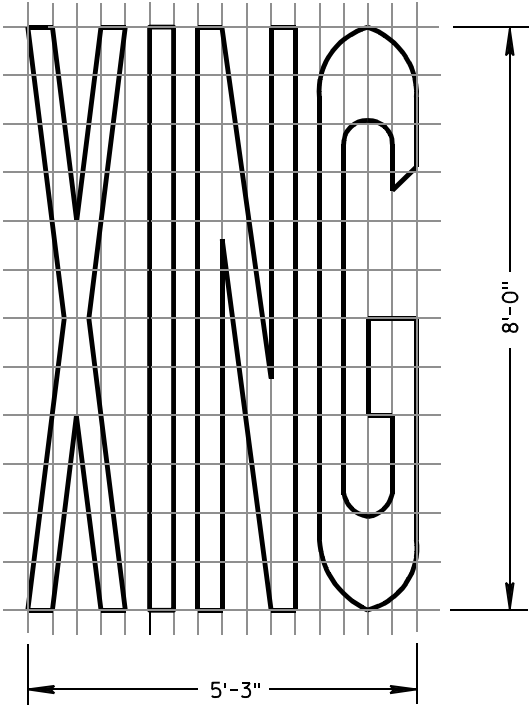
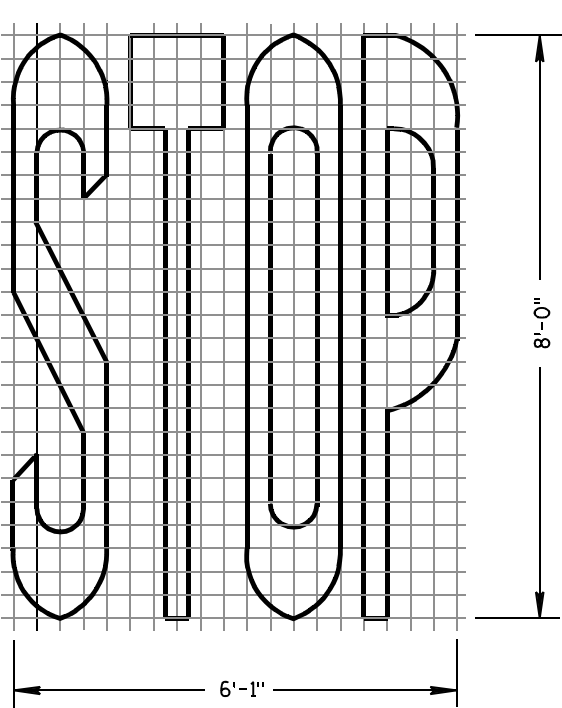
- POST MOUNTED SIGN
- ➡ DIRECTION OF TRAFFIC FLOW

TRAFFIC CONTROL, ADVANCE WARNING SIGNS 40 M.P.H. OR LESS TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 5/23/00 DATE	/S/ Chester J. Spang CHIEF SIGNS AND MARKING ENGINEER
FHWA	

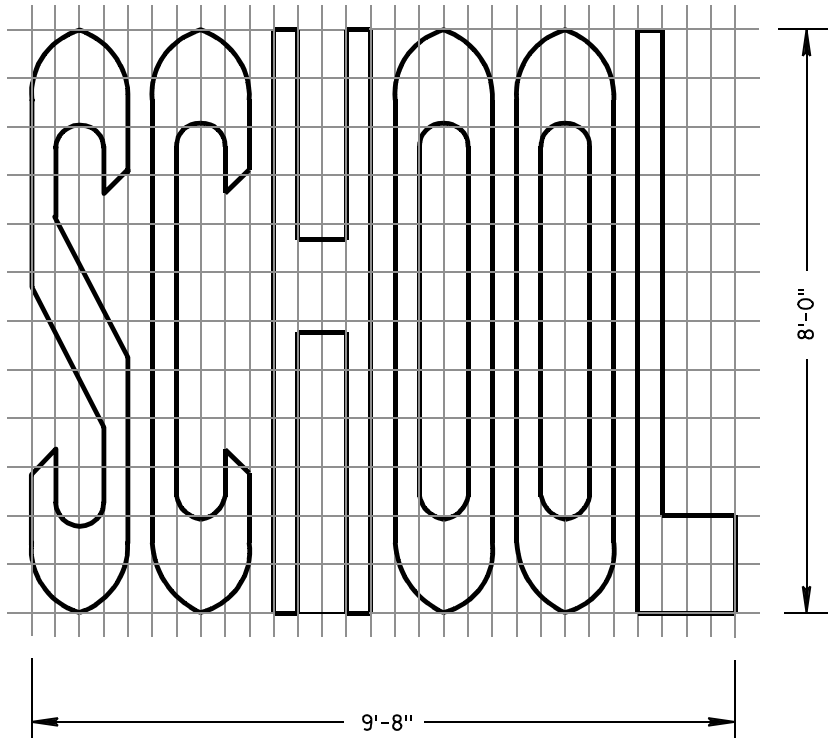
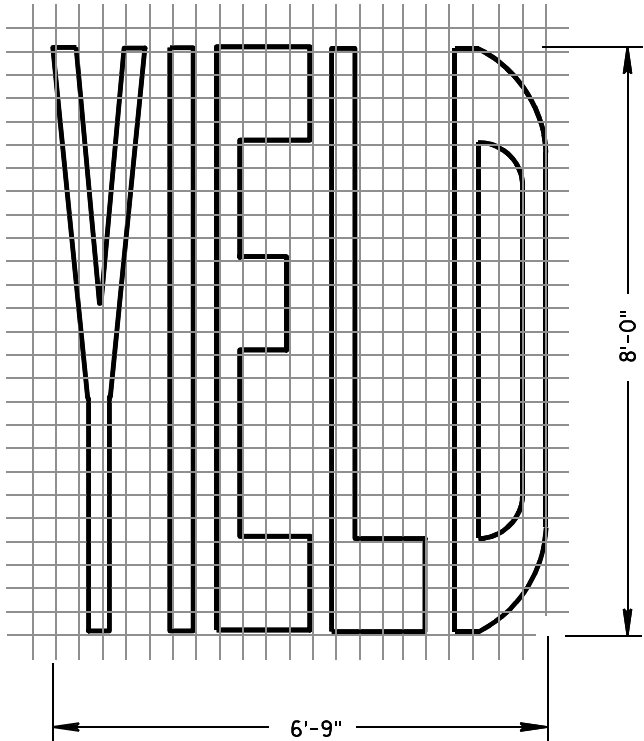
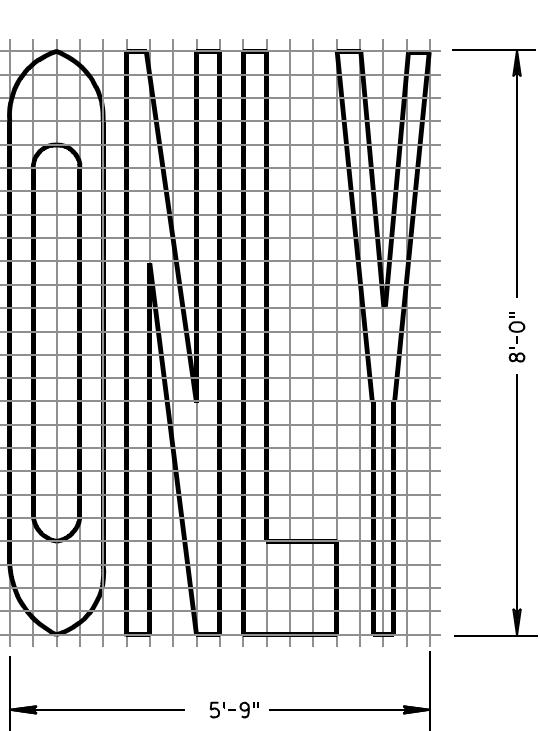
GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

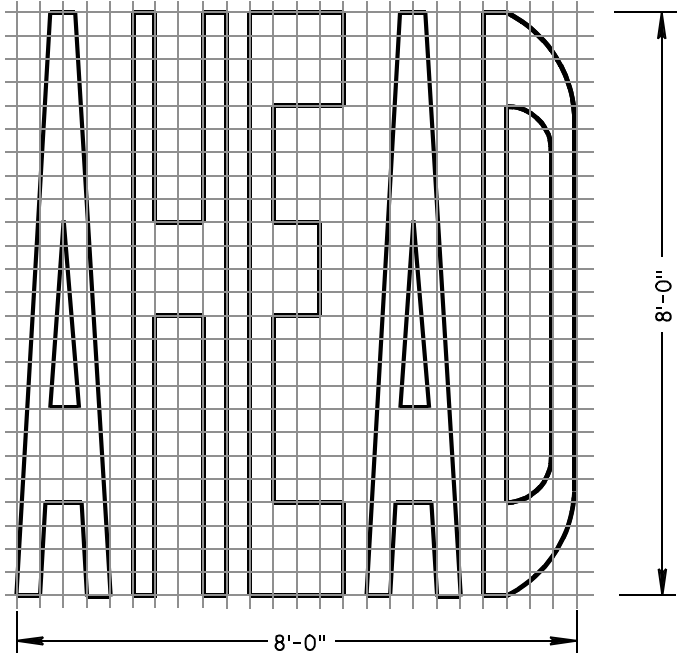
ALL LETTERS, ARROWS AND SYMBOLS SHALL BE IN CONFORMANCE WITH REQUIREMENTS INCLUDED IN "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKING" BOOK BY THE FEDERAL HIGHWAY ADMINISTRATION. ALL LETTERS, ARROWS AND SYMBOLS SHALL BE WHITE AND REFLECTORIZED. SMALL DIFFERENCES IN DIMENSIONS WITHIN THE TOLERANCES OF THAT BOOK ARE ACCEPTABLE.



TWO-LANE



SINGLE-LANE



PAVEMENT MARKING WORDS

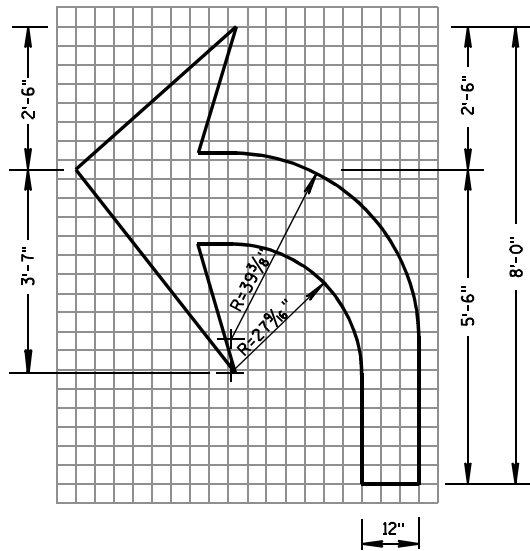
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

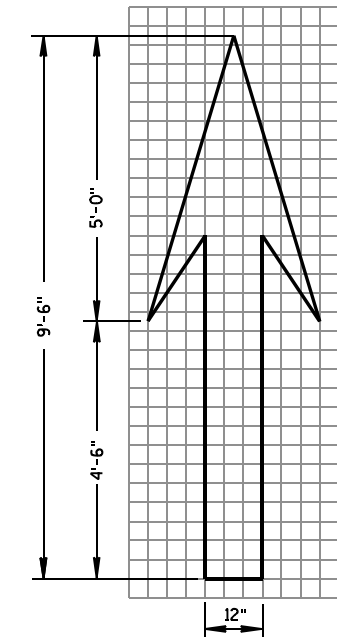
7-1-11
DATE

/S/ Thomas N. Notbohm
STATE TRAFFIC ENGINEER OF DESIGN

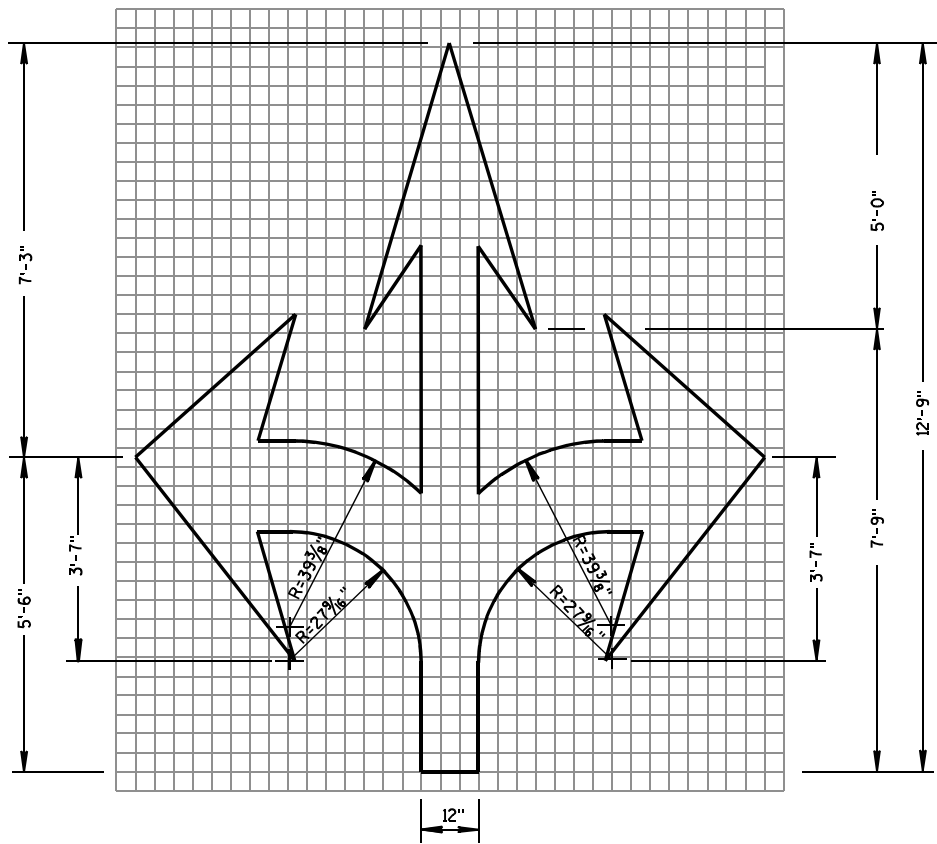
FHWA



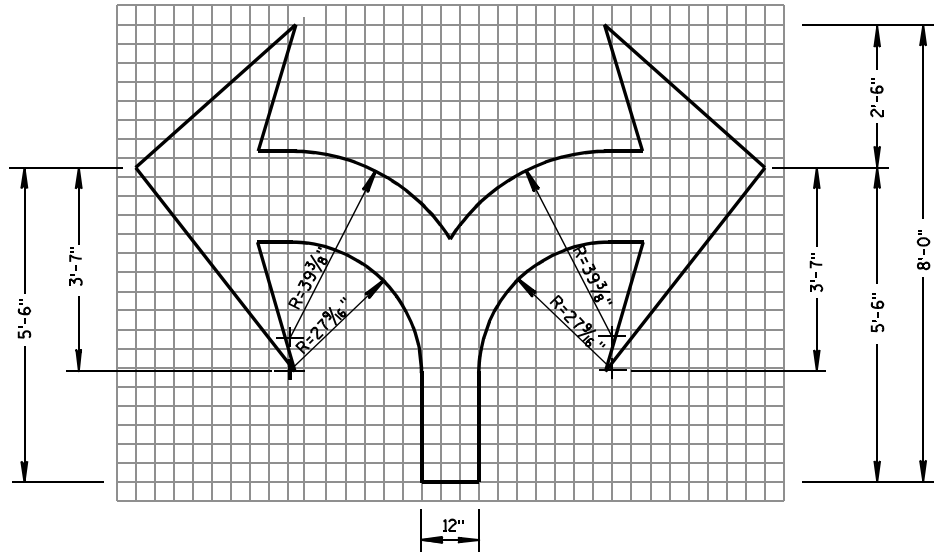
TYPE 2



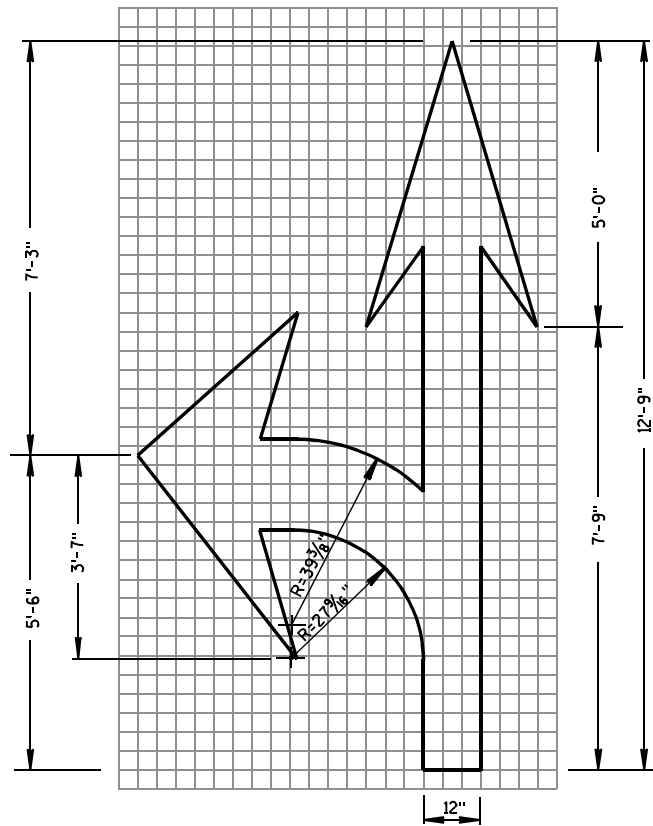
TYPE 1



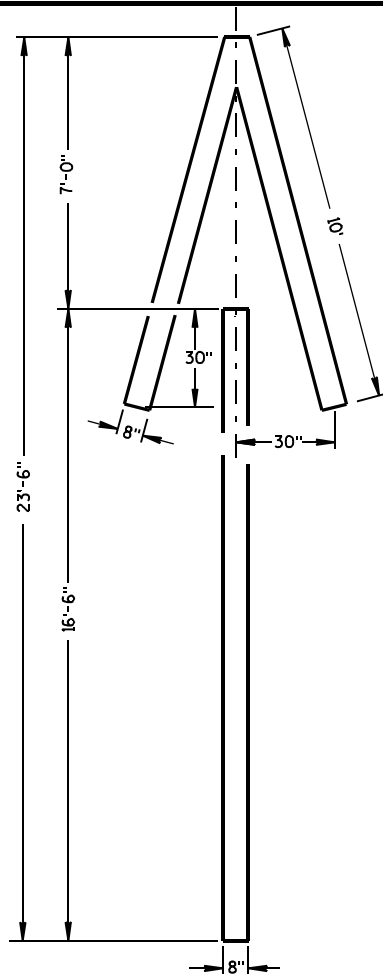
TYPE 6



TYPE 7



TYPE 3

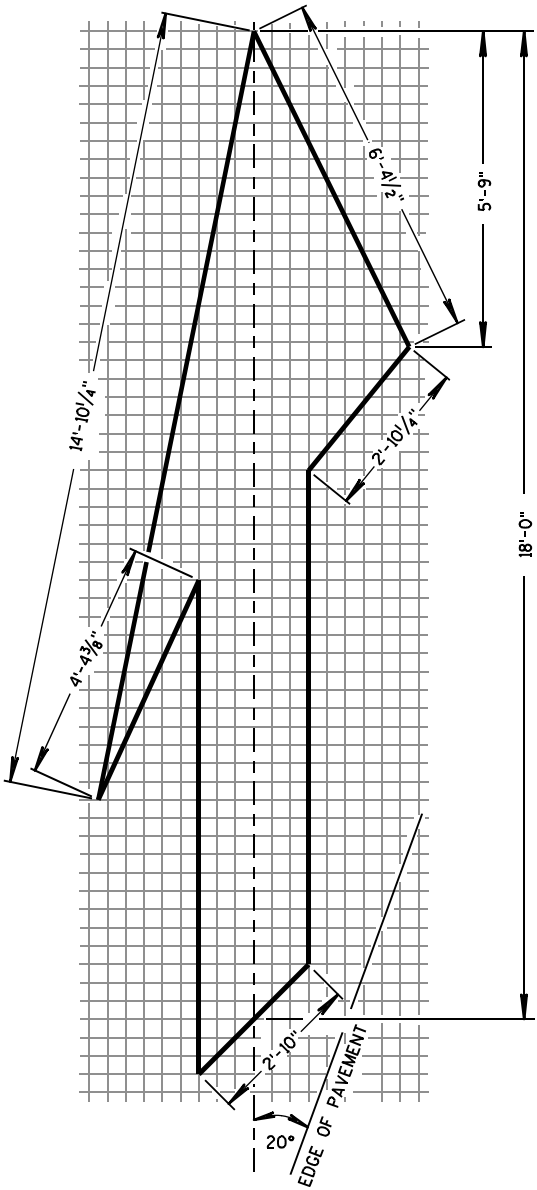


TYPE 4

GENERAL NOTES

DETAILS OF INSTALLATION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

ALL LETTERS, ARROWS AND SYMBOLS SHALL BE IN CONFORMANCE WITH REQUIREMENTS INCLUDED IN "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKING" BOOK BY THE FEDERAL HIGHWAY ADMINISTRATION. ALL LETTERS, ARROWS AND SYMBOLS SHALL BE WHITE AND REFLECTORIZED. SMALL DIFFERENCES IN DIMENSIONS WITHIN THE TOLERANCES OF THAT BOOK ARE ACCEPTABLE.



TYPE 5 LANE DROP ARROW

PAVEMENT MARKING ARROWS

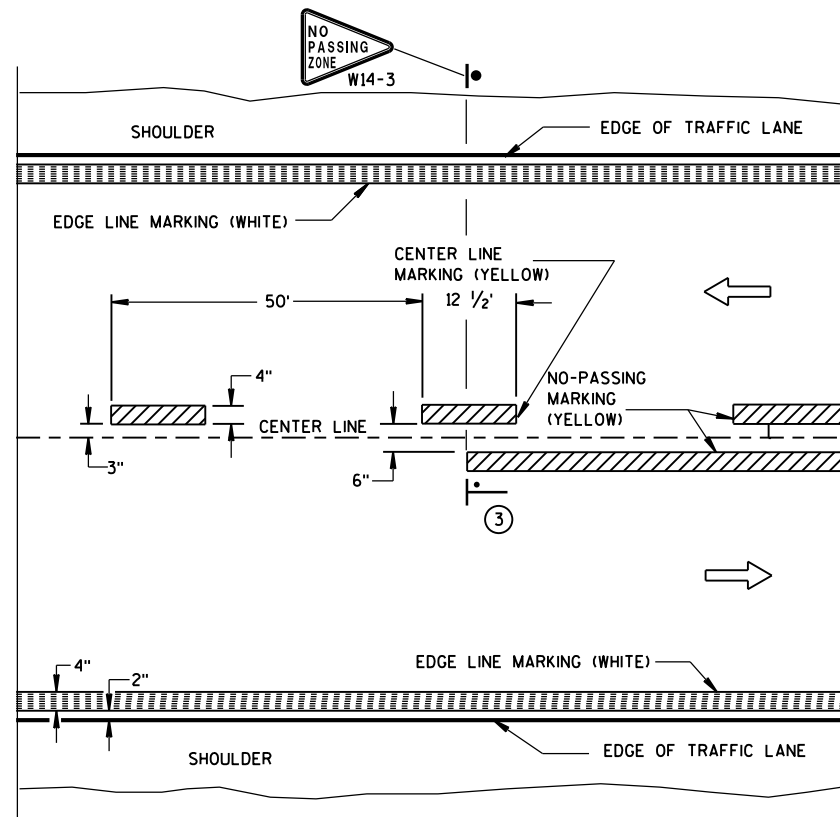
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

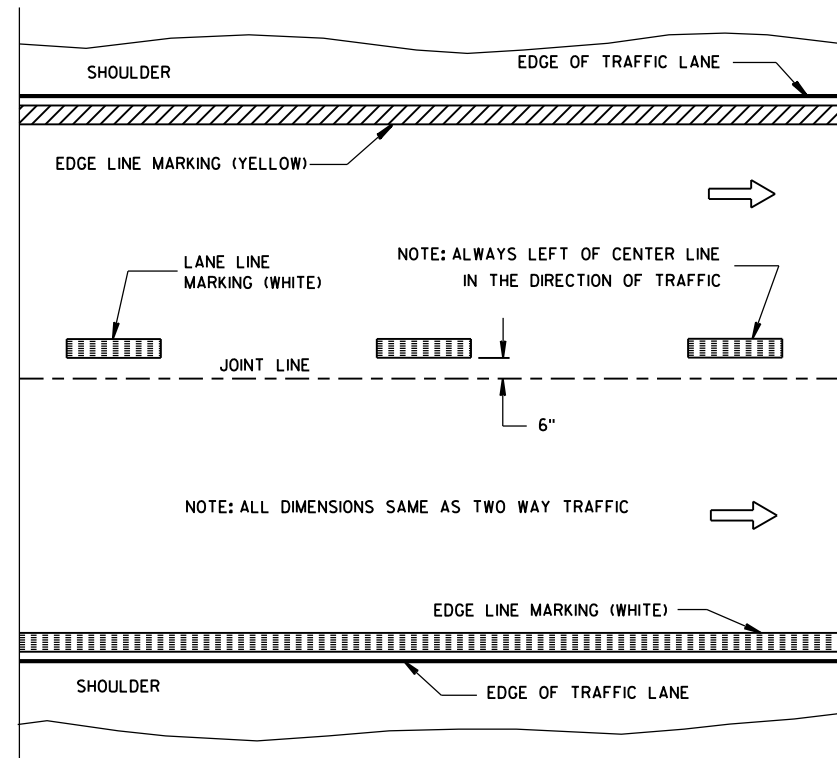
7/1/11
DATE

/S/ Thomas N. Notbohm
STATE TRAFFIC ENGINEER OF DESIGN

FHWA

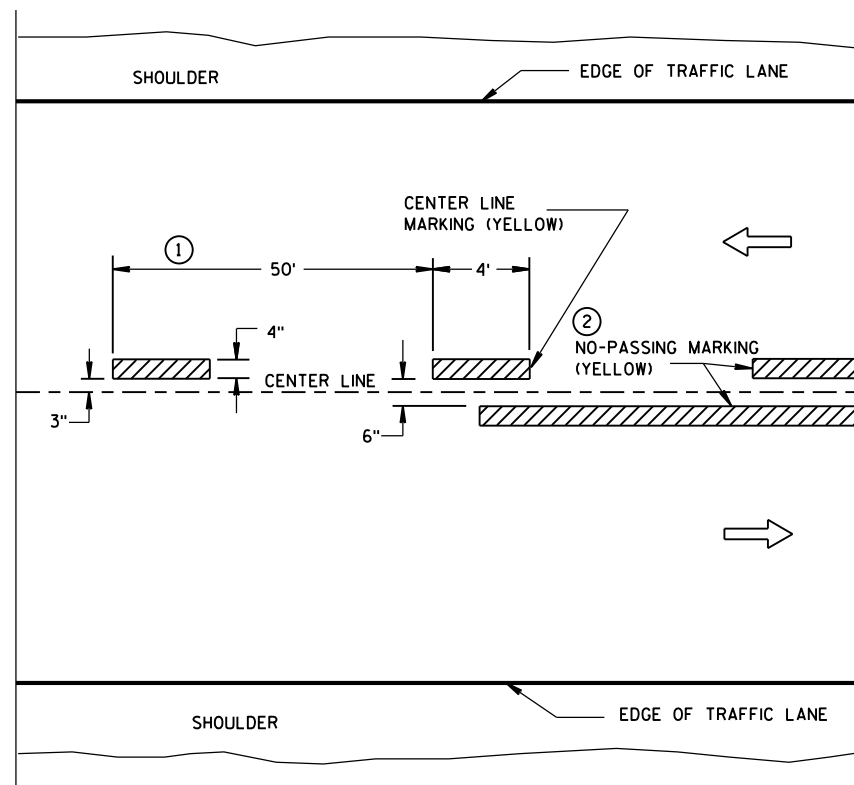


TWO WAY TRAFFIC

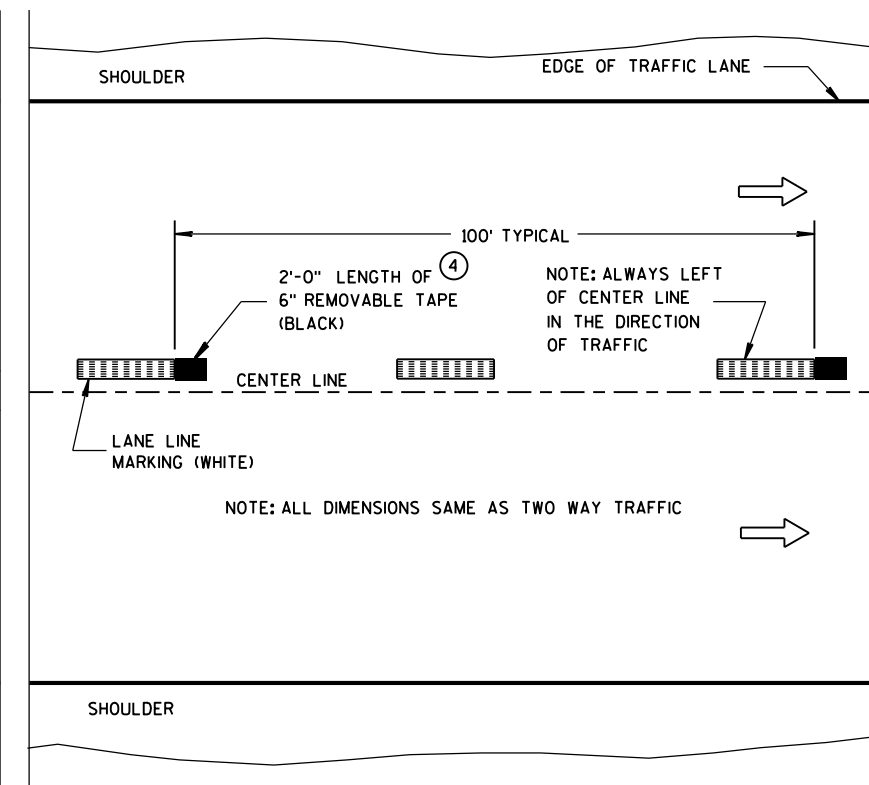


ONE WAY TRAFFIC

PERMANENT PAVEMENT MARKING



TWO WAY TRAFFIC



ONE WAY TRAFFIC

TEMPORARY (INTERMEDIATE) PAVEMENT MARKING
(SHOWS CYCLE FOR TEMPORARY CENTER LINE OR TEMPORARY LANE LINE MARKING)

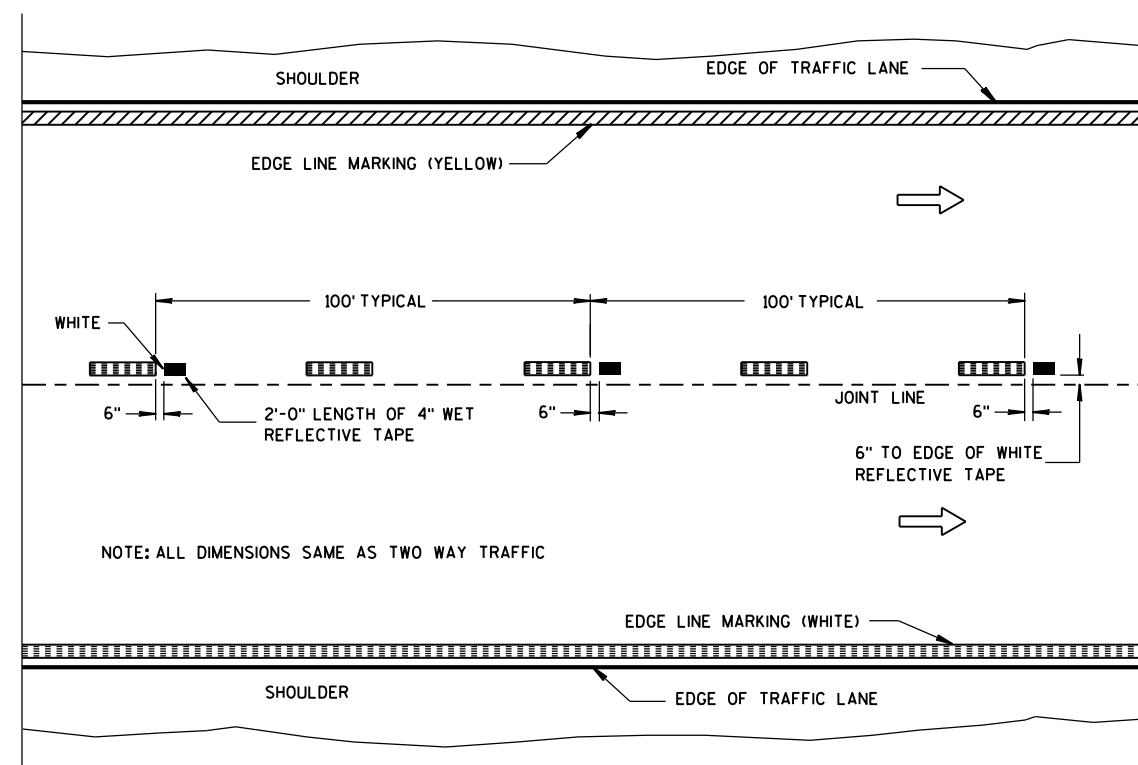
GENERAL NOTES

DETAILS OF CONSTRUCTION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO STANDARD SPECIFICATIONS AND SPECIAL PROVISIONS.

- ① HALF CYCLE LENGTHS (25'±) WITH 2' MINIMUM STRIPE LENGTHS SHALL BE PROVIDED ON ROADWAYS (INCLUDING TEMPORARY TRAVELED WAYS) WITH REVERSE CURVATURE, CURVATURE OF OVER 5 DEGREES OR WHEN DIRECTED BY THE ENGINEER TO MARK UNUSUAL ALIGNMENT OF THE TRAVELED WAY.
- ② NO PASSING ZONE TEMPORARY PAVEMENT MARKING IS REQUIRED TO BE PLACED, WHERE APPROPRIATE, ALONG WITH CENTERLINE TEMPORARY PAVEMENT MARKING WHEN A SAME DAY PERMANENT PAVEMENT MARKING ITEM IS INCLUDED IN THE CONTRACT.
- ③ NO PASSING ZONE MARKINGS ARE PLACED ACCORDING TO "T" MARKINGS. IF EXISTING NO PASSING ZONE W14-3 SIGNS ARE BEYOND 50 FEET IN EITHER DIRECTION, THE SIGNS SHALL BE MOVED TO THE "T" MARKINGS.
- ④ CONCRETE ONLY.

NOTE

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL



**WET REFLECTIVE TAPE SUPPLEMENT TO
SPRAYED OR NON WET REFLECTIVE TAPE LANE LINE**

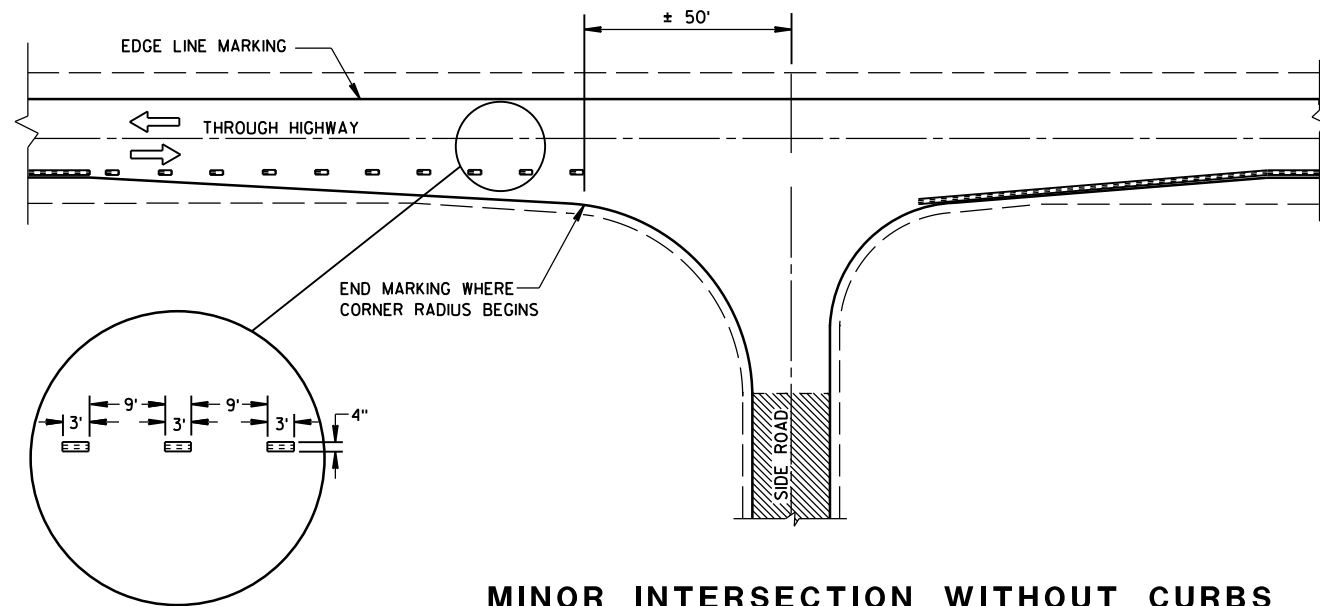
LEGEND

- "T" MARKING
- POST MOUNTED SIGN

PAVEMENT MARKING
(MAINLINE)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

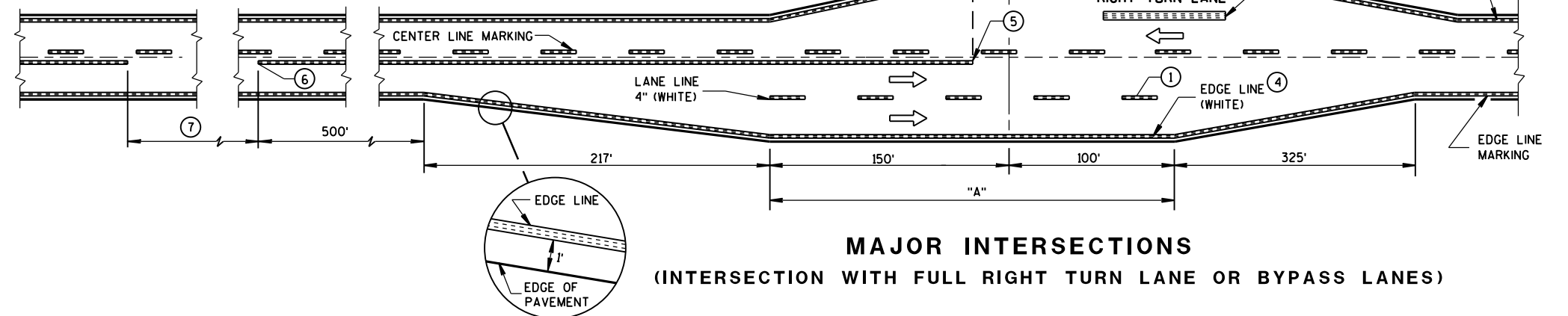
APPROVED
10-1-2012 /S/ Travis Feltes
DATE STATE TRAFFIC ENGINEER OF DESIGN
FHWA



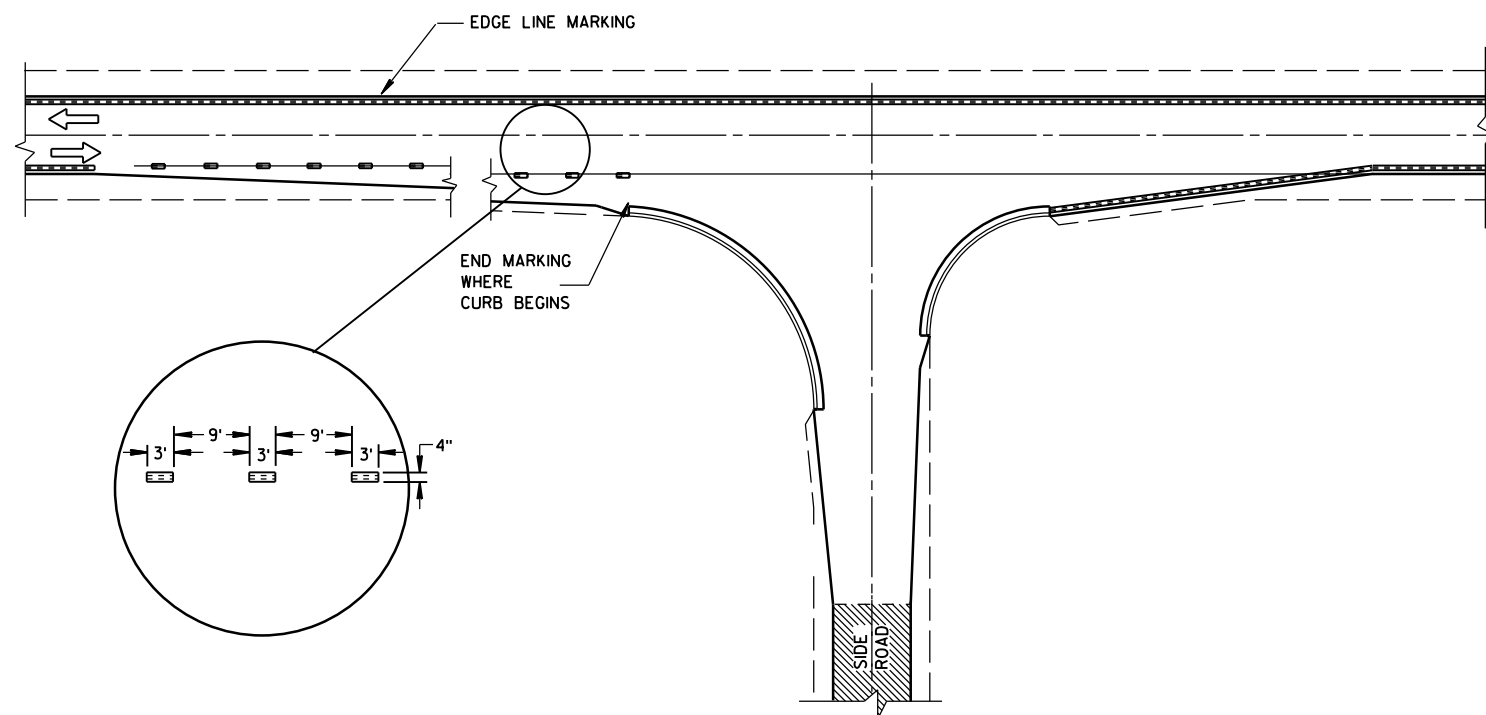
MINOR INTERSECTION WITHOUT CURBS

⑦

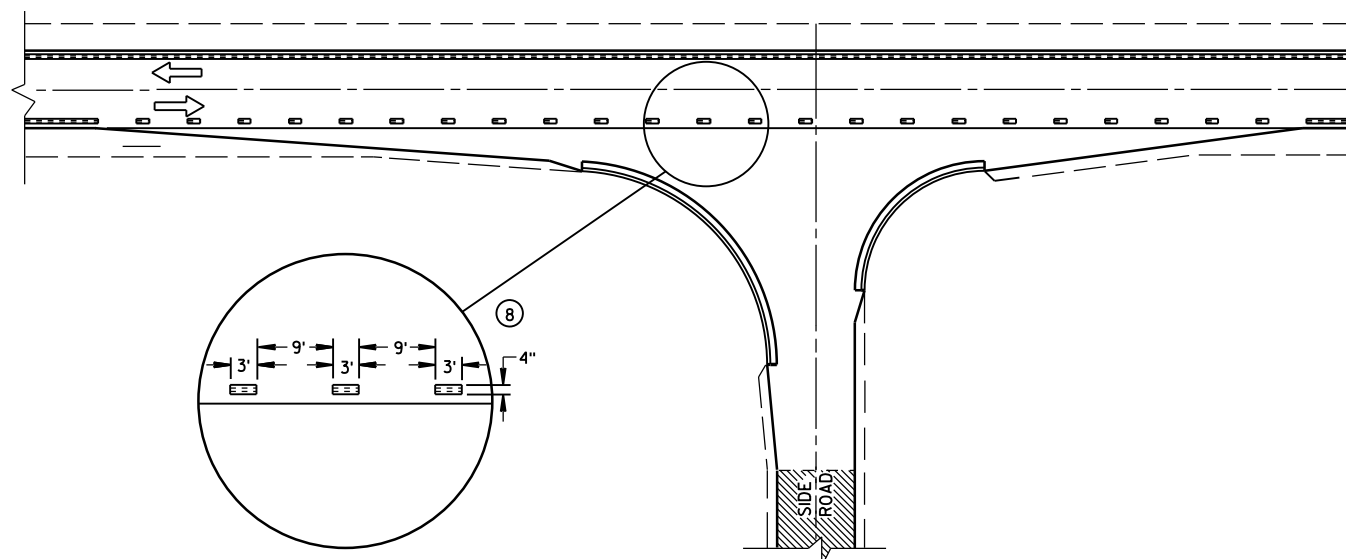
POSTED SPEED (MPH)	MINIMUM DISTANCE BETWEEN ZONES (FEET)
25 - 30	528
35 - 40	528
45 - 50	686
55	792



MAJOR INTERSECTIONS
(INTERSECTION WITH FULL RIGHT TURN LANE OR BYPASS LANES)



MINOR INTERSECTION WITH CURBS
(TYPICAL MARKING)



MINOR INTERSECTION WITH CURBS
③ (FOR SPECIAL CONDITIONS AS SPECIFIED)

GENERAL NOTES

EDGE LINES SHALL BE OMITTED THROUGH INTERSECTIONS. EDGE LINES SHALL BE CONTINUED THROUGH DRIVEWAYS.

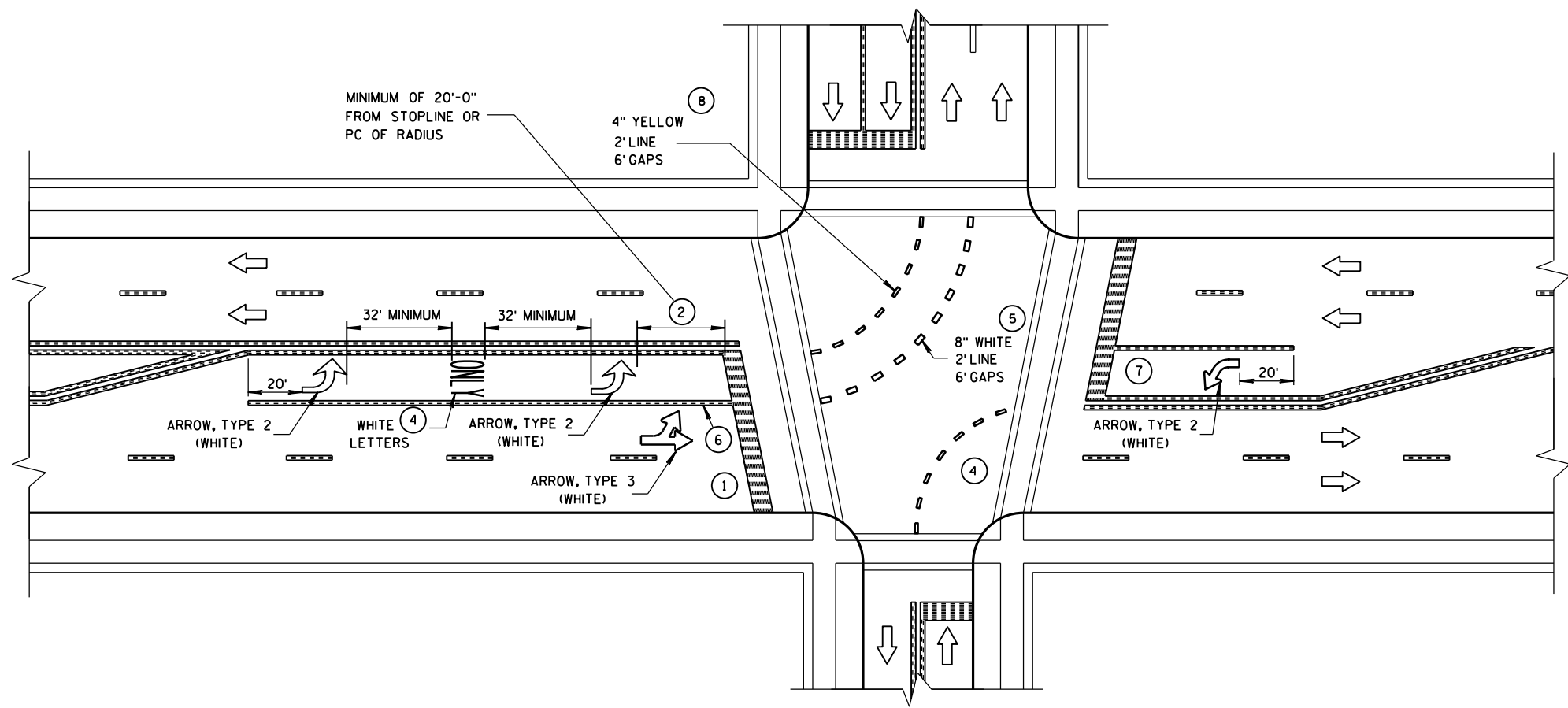
- ① WHEN DISTANCE "A" IS LESS THAN 250 FEET, OMIT LANE LINE.
- ② WHEN DISTANCE "B" IS LESS THAN 100 FEET, OMIT CHANNELIZING LANE LINE.
- ③ ALTERNATIVE MARKING SHALL BE PROVIDED WHEN SPECIFIED IN THE CONTRACT. TYPICAL SITUATIONS WHERE THIS MARKING MAY BE REQUIRED ARE WHERE THE INTERSECTION IS ON A SHARP HORIZONTAL CURVE OR CREST VERTICAL CURVE IN AN UNLIGHTED AREA SUCH THAT THE EDGE LINE MAY BE MISLEADING TO THE MOTORIST OR DISAPPEAR FROM SIGHT.
- ④ THE EDGE LINE IN THE TAPER AREAS OF THE BYPASS LANE AND THE BYPASS LANE SHALL BE LOCATED 1-FOOT FROM EDGE OF PAVEMENT TO THE OUTSIDE EDGE OF EDGE LINE.

- ⑤ BARRIER LINE ENDS AT SIDE ROAD PAVEMENT/SURFACE EDGE EXTENSION.
- ⑥ BARRIER LINE STARTS 500 FEET PRIOR TO THE BYPASS TAPER.
- ⑦ IF THE DISTANCE BETWEEN 2 SUCCESSIVE NO-PASSING ZONES IS LESS THAN THE MINIMUM DISTANCE BETWEEN ZONES, CONNECT THE 2 ZONES.
- ⑧ 3' LINE 9' GAP, EXCEPT RETRACE THE EXISTING LINE - GAP PATTERN WHERE EXISTING MARKINGS ARE IN PLACE.

ARROW SYMBOL (→) SHOWS DIRECTION OF TRAVEL

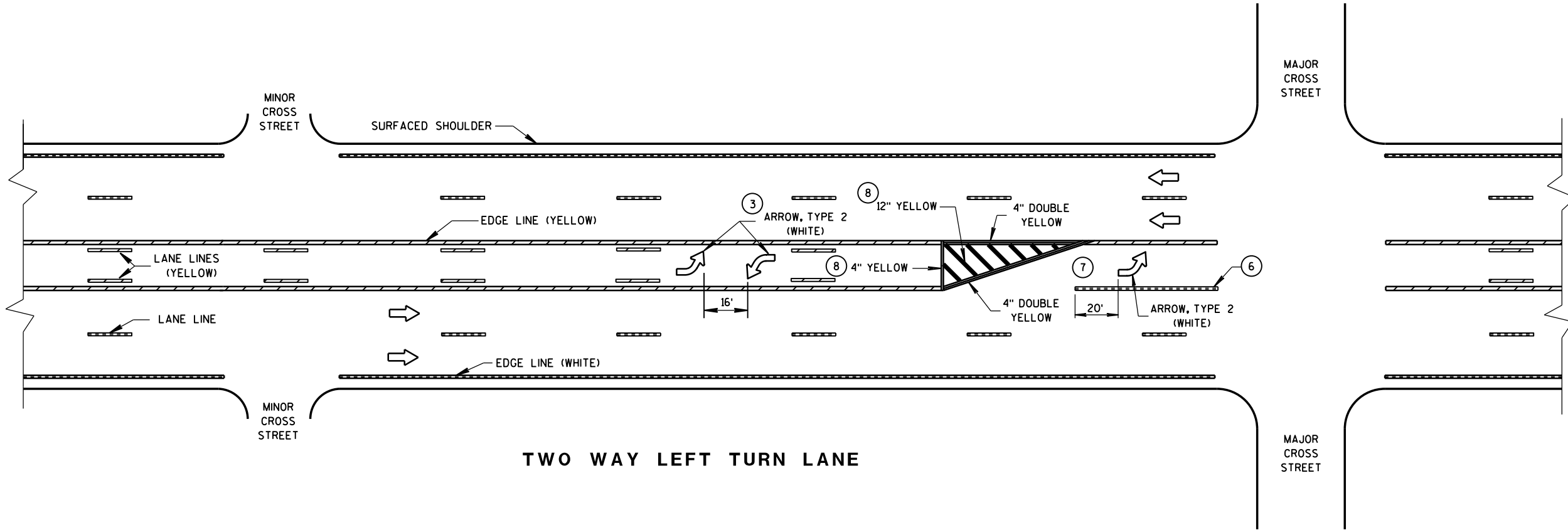
PAVEMENT MARKING
(INTERSECTIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

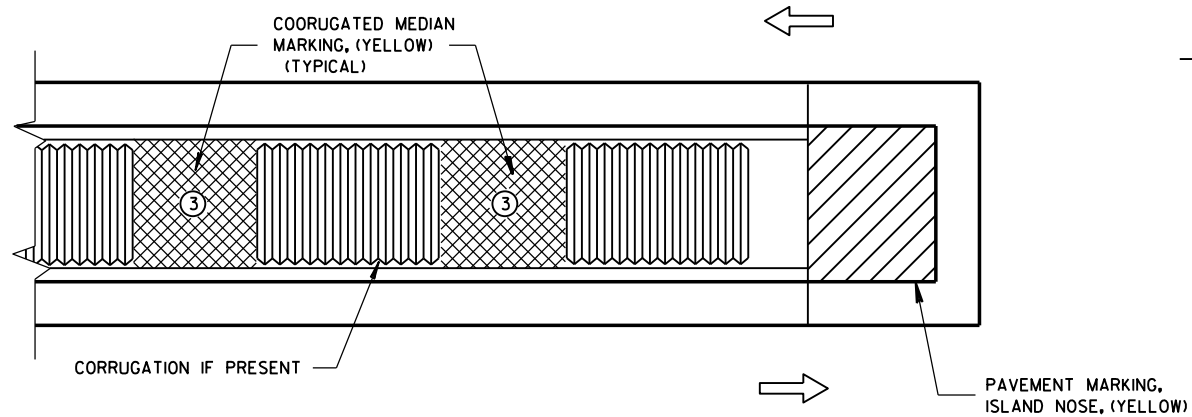


- GENERAL NOTES**
- ① STOP BAR IS REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.
 - ② DISTANCE MAY BE ADJUSTED TO ACCOMODATE SHORT LEFT TURN LANES. AS APPROVED BY THE ENGINEER.
 - ③ A SET OF ARROWS IS REQUIRED EVERY 400' OR NEAR INTERSECTIONS OR DRIVEWAYS WITH TURNING TRAFFIC.
 - ④ ADD EXTRA ARROW AND ONLY PER 160' OR WHEN ON A CURVE.
 - ⑤ 8" WHITE WITH 2' LINE 6' GAPS FOR DUAL TURN LANE.
 - ⑥ 8" WHITE
 - ⑦ ADD SECOND ARROW WHEN TURN BAY IS GREATER THAN OR EQUAL TO 108'.
 - ⑧ REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.

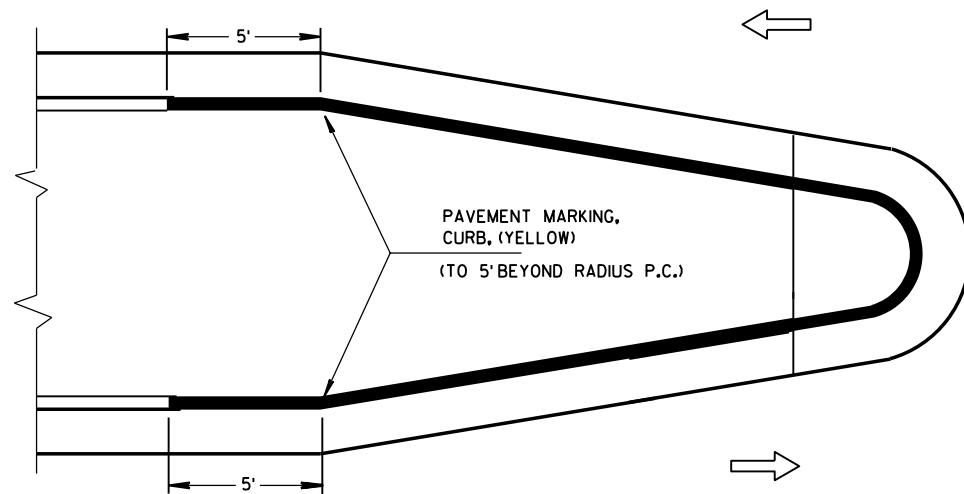
NOTE:
ARROW SYMBOL (➡)
SHOWS DIRECTION OF TRAVEL



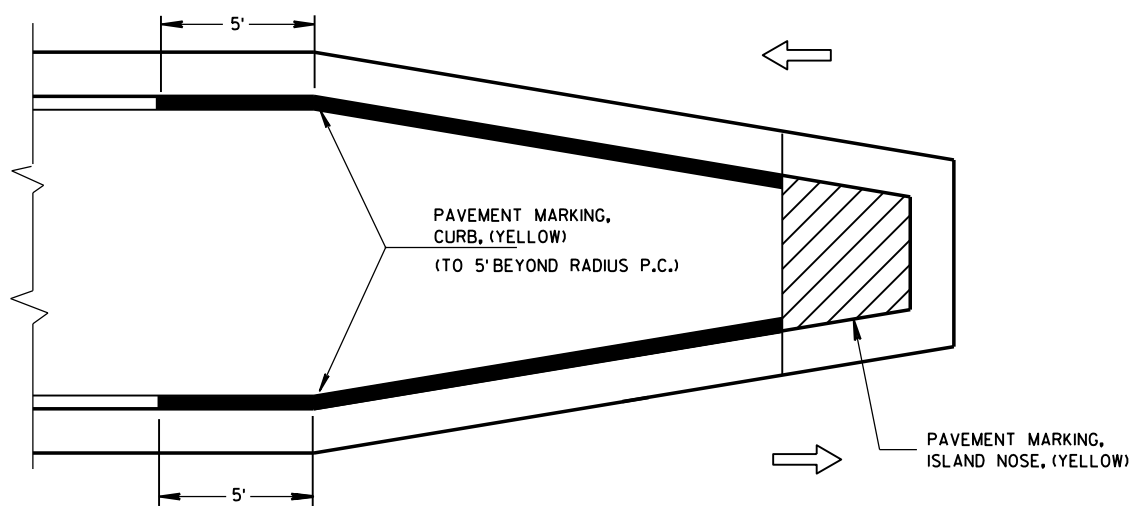
PAVEMENT MARKING (LEFT TURN LANE)
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION



MEDIAN ISLAND WITH SQUARE BLUNT NOSE

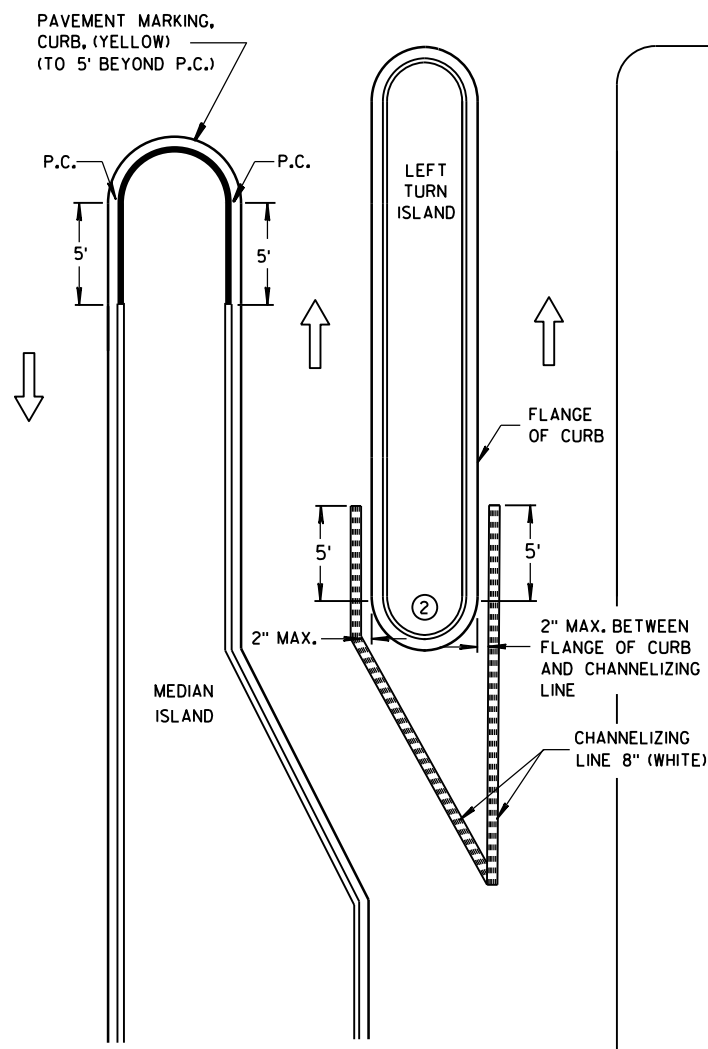


MEDIAN ISLAND WITH ROUND BLUNT NOSE



MEDIAN ISLAND WITH SLOPED NOSE

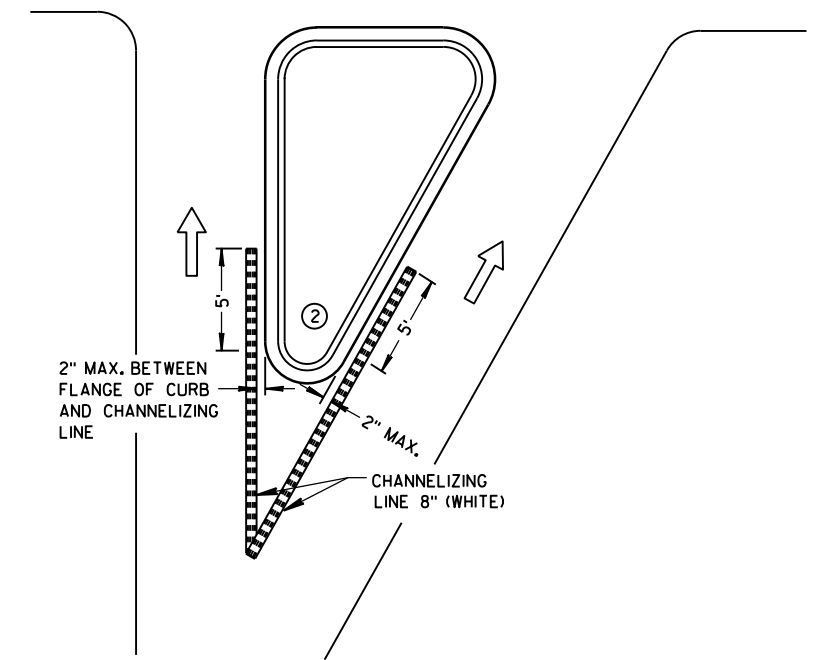
TYPICAL PLACEMENT OF PAVEMENT MARKING ON MEDIAN ISLANDS



LEFT TURN & MEDIAN ISLAND

GENERAL NOTES

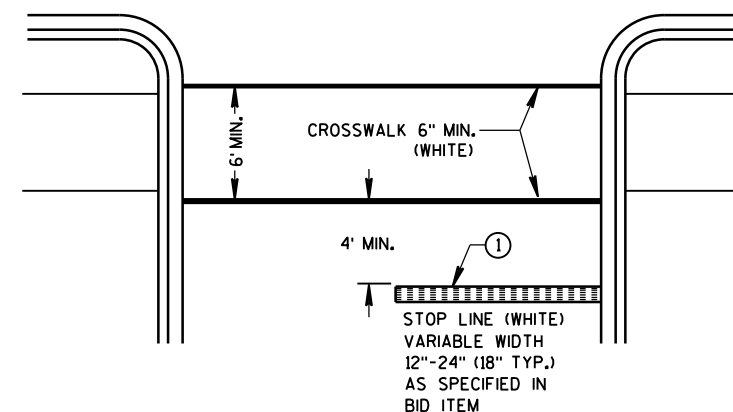
- ① STOP LINE IS REQUIRED ONLY WHEN SPECIFIED IN THE CONTRACT.
- ② DO NOT MARK CURB NOSES THAT SEPARATE LANES OF TRAFFIC TRAVELING IN THE SAME DIRECTION.
- ③ WHEN CONCRETE CORRUGATED MEDIAN IS CONSTRUCTED TO SEPARATE TRAFFIC OPERATING IN THE OPPOSING DIRECTION YELLOW PAVEMENT MARKING SHALL BE APPLIED TO THE FLAT PORTION OF THE CONCRETE CORRUGATED MEDIAN. THE ITEM OF PAVEMENT MARKING, CONCRETE CORRUGATED MEDIAN, WILL BE MEASURED IN PLACE AND ACCEPTED IN ACCORDANCE WITH THE CONTRACT AND PAID FOR AT THE CONTRACT UNIT PRICE PER SQUARE FOOT.



RIGHT TURN ISLAND

LEGEND

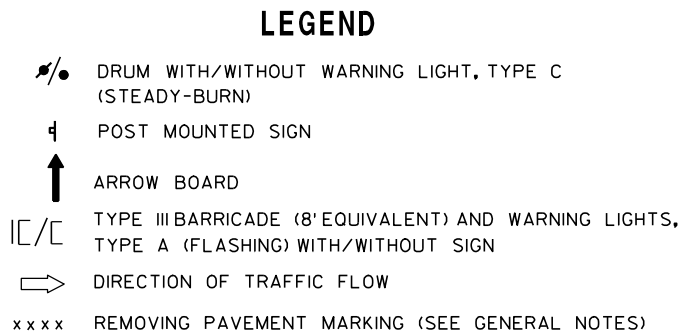
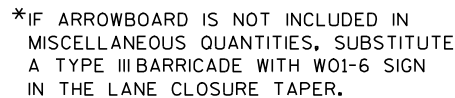
- ISLAND NOSE MARKING
- CURB MARKING
- CORRUGATED MEDIAN MARKING
- DIRECTION OF TRAVEL



STOP LINE AND CROSSWALK

PAVEMENT MARKING (ISLANDS, STOP LINE & CROSS WALK)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



S	L	BUFFER SPACE
25	125'	55'
30	180'	85'
35	245'	120'
40	320'	170'
45	540'	220'
50	600'	280'
55	660'	335'

TRAFFIC CONTROL, SINGLE LANE CLOSURE, NON-FREEWAY/EXPRESSWAY		
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION		
<table style="width: 100%; border: none;"> <tr> <td style="width: 30%; vertical-align: top;"> APPROVED <u>5/23/00</u> DATE </td> <td style="width: 70%; vertical-align: top;"> <u>/s/ Chester J. Spang</u> CHIEF SIGNS AND MARKING ENGINEER </td> </tr> </table>	APPROVED <u>5/23/00</u> DATE	<u>/s/ Chester J. Spang</u> CHIEF SIGNS AND MARKING ENGINEER
APPROVED <u>5/23/00</u> DATE	<u>/s/ Chester J. Spang</u> CHIEF SIGNS AND MARKING ENGINEER	

FHWA

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.

TABLE 1
TAPER AND BUFFER SPACE
FOR 12' LANE WIDTH

S	L	BUFFER SPACE
25	125'	55'
30	180'	85'
35	245'	120'
40	320'	170'
45	540'	220'
50	600'	280'
55	660'	335'

FOR LANE WIDTH OTHER THAN 12':

L = WS AT 45 MPH OR GREATER

$L = \frac{WS^2}{60}$ AT 40 MPH OR LESS

L = TAPER LENGTH IN FEET

S = NON-CONSTRUCTION SPEED LIMIT (MPH)

W = WIDTH OF LANE CLOSURE

LEGEND

- DRUM WITH/WITHOUT WARNING LIGHT, TYPE C (STEADY-BURN)
- POST MOUNTED SIGN
- SIGN ON PORTABLE SUPPORT
- ARROW BOARD
- TYPE III BARRICADE (8' EQUIVALENT) AND WARNING LIGHTS, TYPE A (FLASHING) WITH/WITHOUT SIGN
- DIRECTION OF TRAFFIC FLOW
- REMOVING PAVEMENT MARKING (SEE GENERAL NOTES)

GENERAL NOTES

THIS DETAIL IS TYPICAL FOR CLOSING THE RIGHT TWO LANES. FOR CLOSING THE LEFT TWO LANES, REVERSE THE TRAFFIC CONTROL.

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY THE DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS, OR THAT WILL BE PLACED IN A CLOSED LANE, MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

REMOVE PAVEMENT MARKINGS AND PLACE TEMPORARY PAVEMENT MARKING, REMOVABLE TAPE IF LANE CLOSURE IS TO BE IN PLACE FOR 7 OR MORE CONTINUOUS DAYS AND NIGHTS.

W20-1, G20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE LANE CLOSURE IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT.

OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.

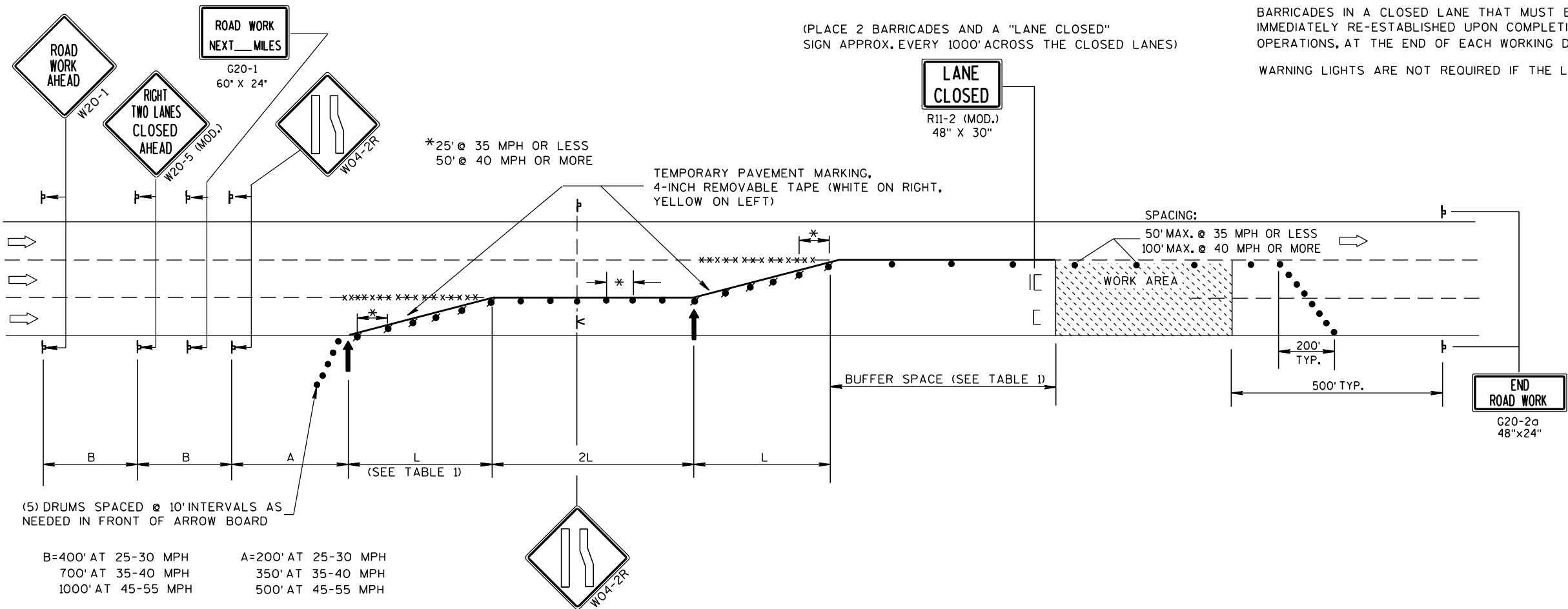
CONSIDER GEOMETRICS WHEN LOCATING SIGNS AND ARROWBOARDS SO THE APPROACHING DRIVER HAS A CLEAR VIEW OF THE ARROWBOARDS AND LANE CLOSURE DRUMS.

WHERE THE SHOULDER OR TERRACE HAS INSUFFICIENT SPACE TO LOCATE THE ARROWBOARD AS SHOWN, PLACE THE ARROWBOARD IN THE LANE CLOSURE TAPER AS CLOSE AS POSSIBLE TO THE BEGINNING OF THE TAPER.

CHANNELIZING DEVICES PLACED ADJACENT TO WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

BARRICADES IN A CLOSED LANE THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

WARNING LIGHTS ARE NOT REQUIRED IF THE LANE CLOSURE IS A DAYTIME ONLY OPERATION.



TRAFFIC CPNTROL, TWO LANE CLOSURE, NON-FREEWAY/EXPRESSWAY	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 5/23/00 DATE	/S/ Cester J. Spang CHIEF SIGNS AND MARKING ENGINEER
FHWA	

SYMBOLS

- TRAFFIC CONTROL DRUM
- ┐ POST MOUNTED SIGN
- ➡ DIRECTION OF TRAFFIC FLOW
- ⓧ ARROW BOARD IN CAUTION MODE

GENERAL NOTES

THIS DETAIL IS TYPICAL FOR CLOSING THE RIGHT SHOULDER. FOR CLOSING THE LEFT SHOULDER, REVERSE THE TRAFFIC CONTROL.

THIS DETAIL MAY BE USED FOR DIVIDED ROADWAYS WITH ANY NUMBER OF TRAVEL LANES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

SIGN LAYOUTS SHALL BE IN ACCORDANCE WITH THE FHWA'S MANUAL OF STANDARD HIGHWAY SIGNS OR THE WISCONSIN STANDARD SIGN PLATES.

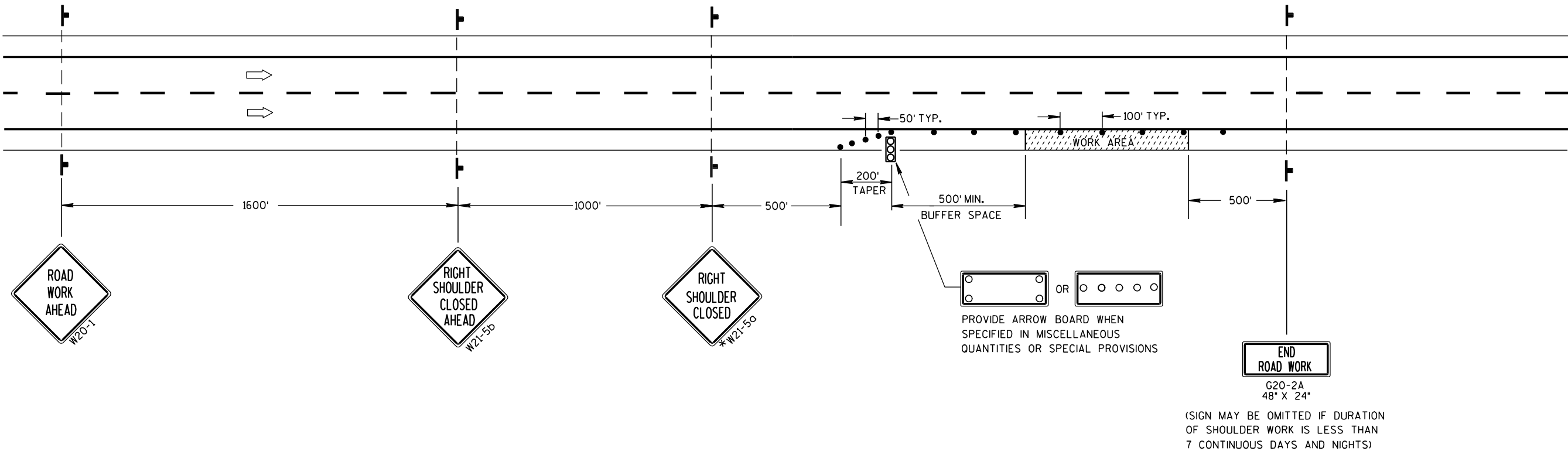
SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

WHEN A RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

*FOR SHORT DURATION SHOULDER WORK OF LESS THAN ONE HOUR, THE W21-5a SIGN MAY BE OMITTED.



TRAFFIC CONTROL
SHOULDER CLOSURE ON DIVIDED
ROADWAY, SPEEDS GREATER
THAN 40 MPH

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5/23/00 /S/ Chester J. Spang
DATE CHIEF SIGNS AND MARKING ENGINEER
FHWA

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

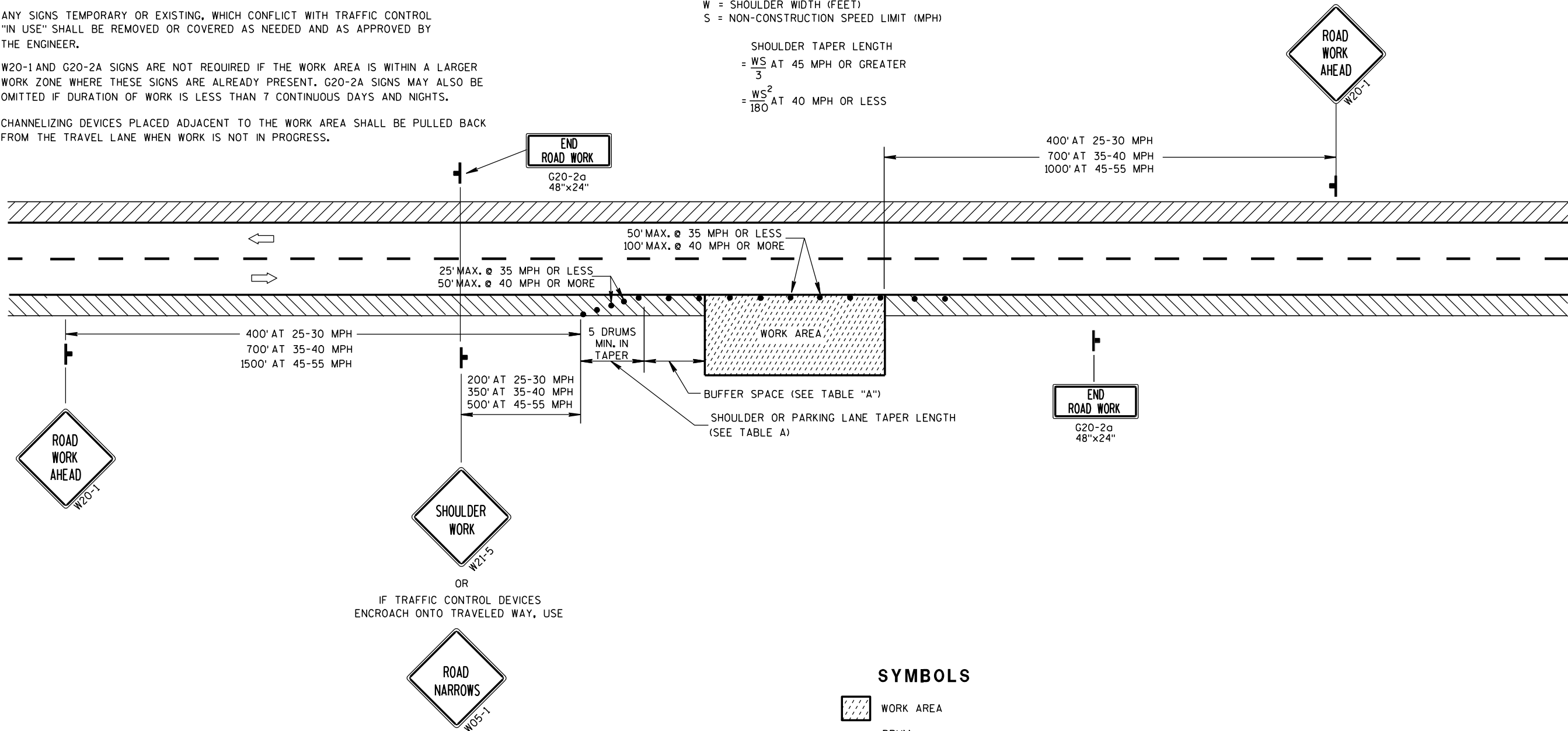
CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

TABLE A

SHOULDER TAPER LENGTH (FEET)					BUFFER SPACE (FEET)
S \ W	4	6	8	10	
30	20	30	40	50	85
35	30	45	55	70	120
40	40	55	75	90	170
45	60	90	120	150	220
50	70	100	135	170	280
55	75	110	150	185	335

W = SHOULDER WIDTH (FEET)
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

SHOULDER TAPER LENGTH
= $\frac{WS}{3}$ AT 45 MPH OR GREATER
= $\frac{WS^2}{180}$ AT 40 MPH OR LESS



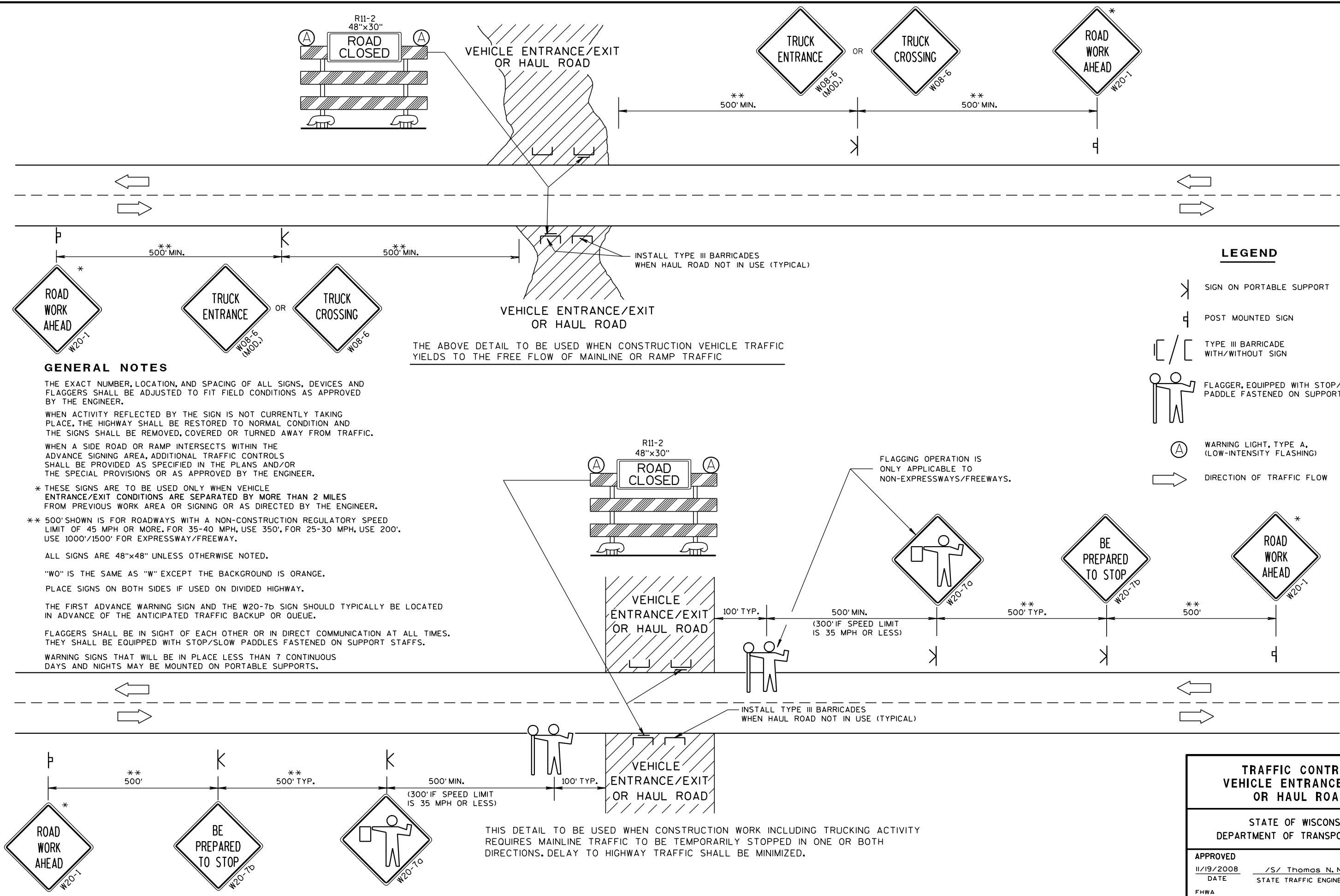
SYMBOLS

- WORK AREA
- DRUM
- POST MOUNTED SIGN
- DIRECTION OF TRAFFIC FLOW

TRAFFIC CONTROL,
WORK ON SHOULDER OR
PARKING LANE,
UNDIVIDED ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

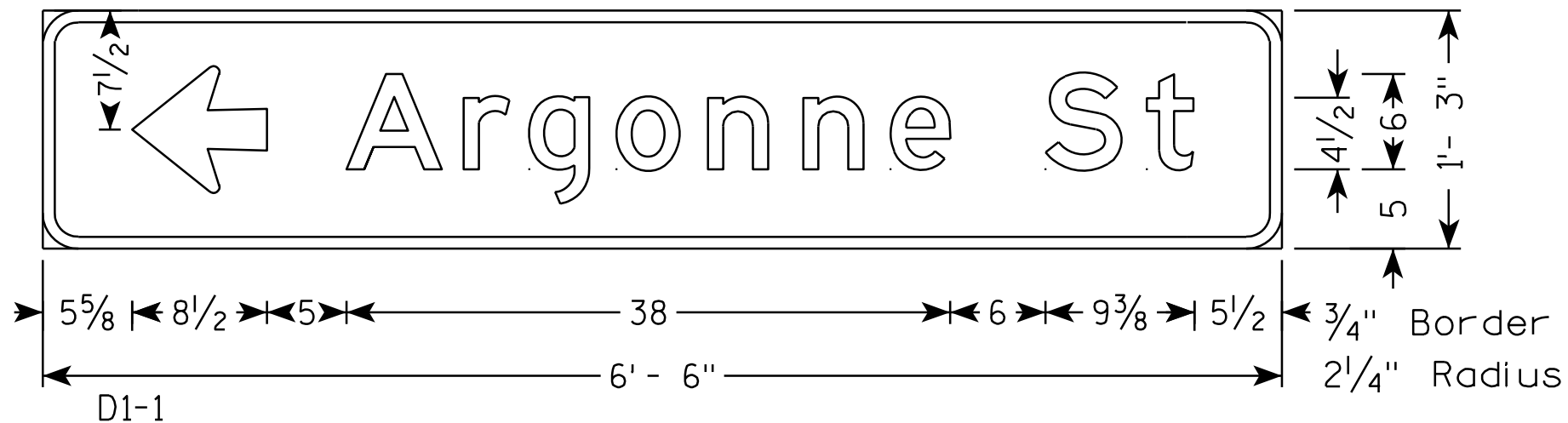
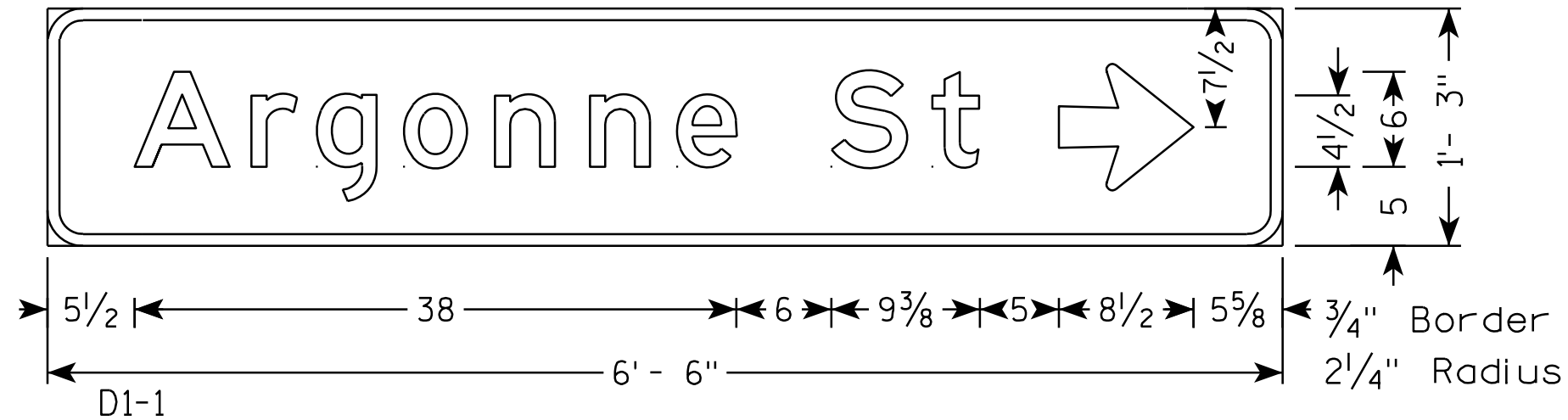
APPROVED
5/23/00 /S/ Chester J. Spang
DATE CHIEF SIGNS AND MARKING ENGINEER
FHWA



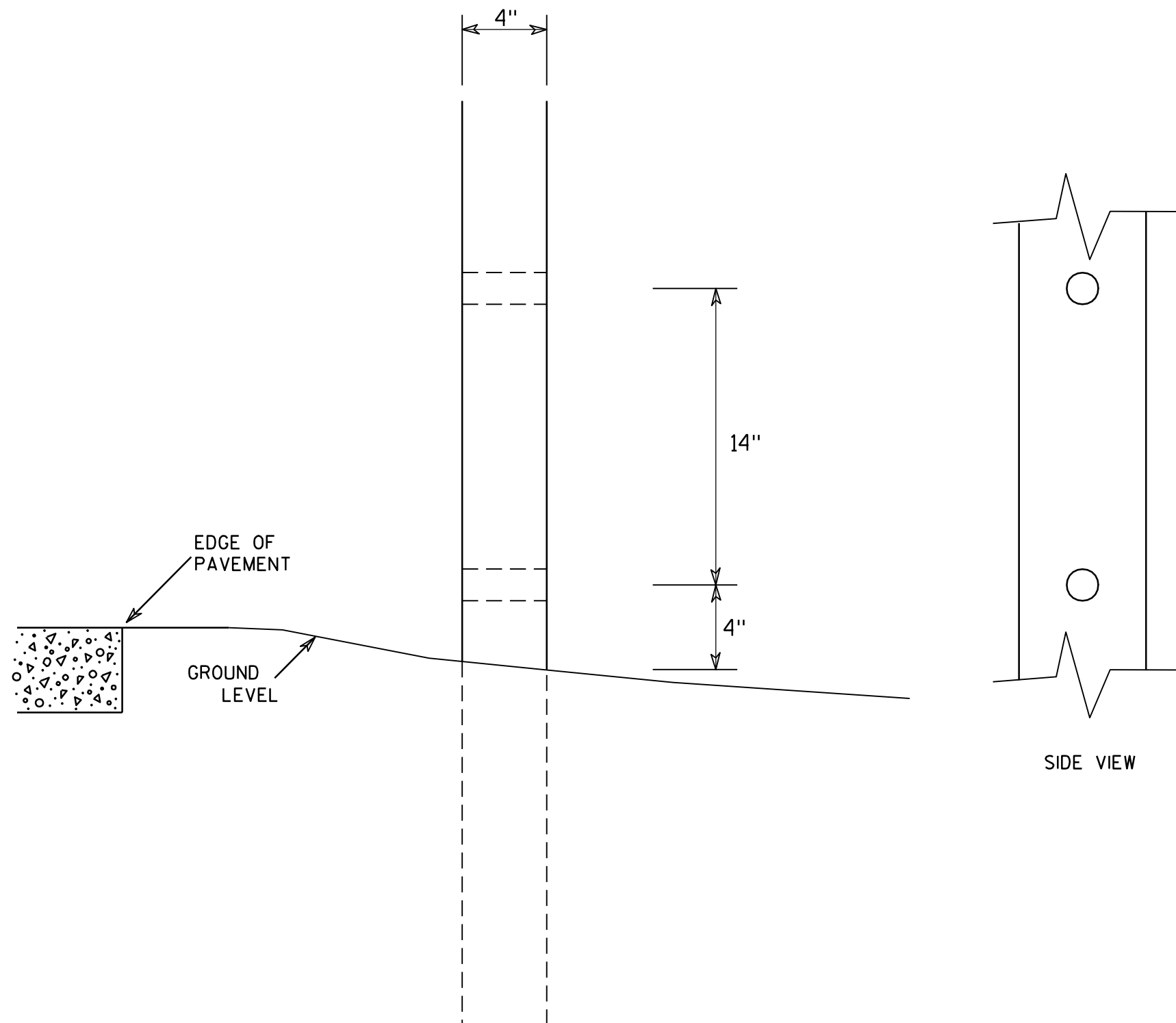
TRAFFIC CONTROL, VEHICLE ENTRANCE/EXIT OR HAUL ROAD	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 11/19/2008 DATE	/S/ Thomas N. Notbohm STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

NOTES

1. All Signs Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Green
Message - White
3. Message Series - E



7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

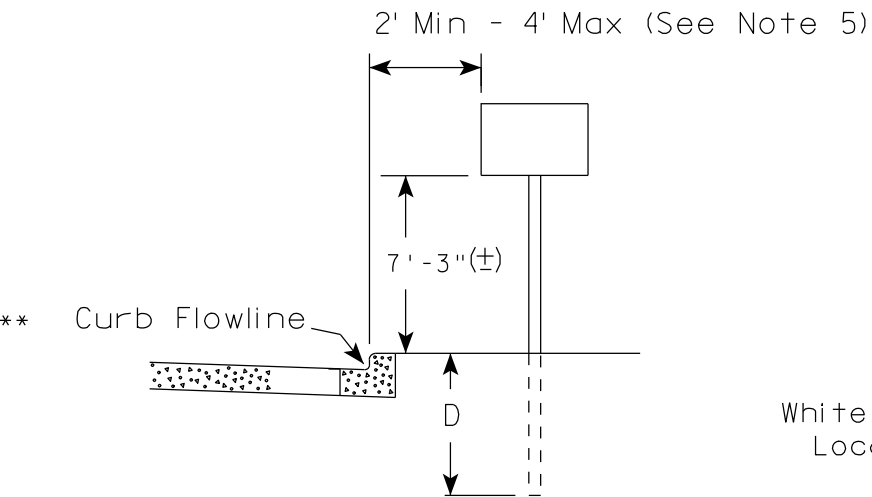
HWY:

COUNTY:

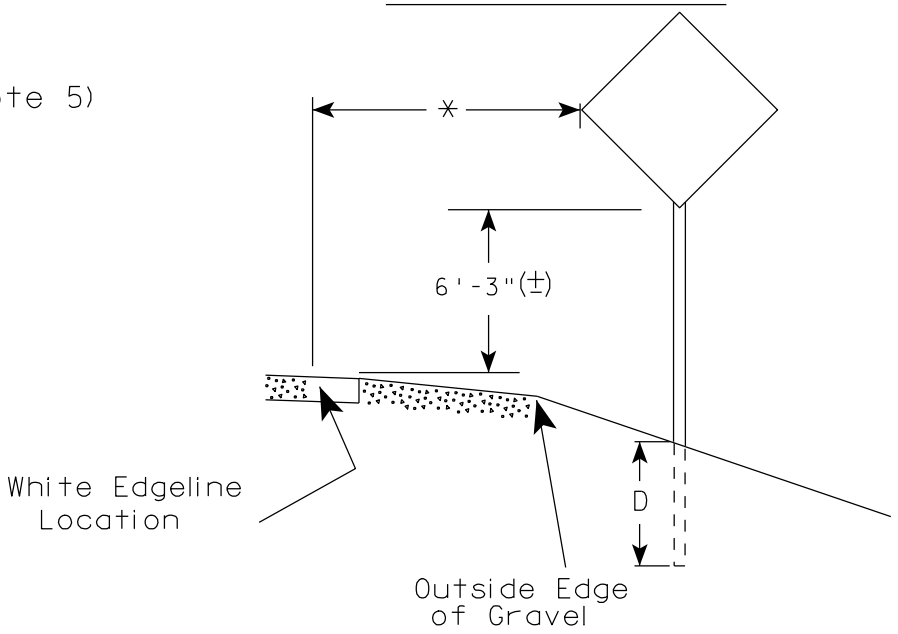
SHEET NO:

E

URBAN AREA



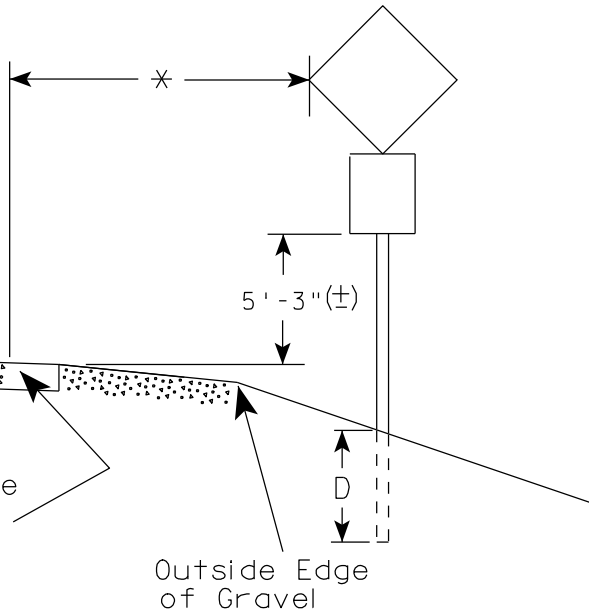
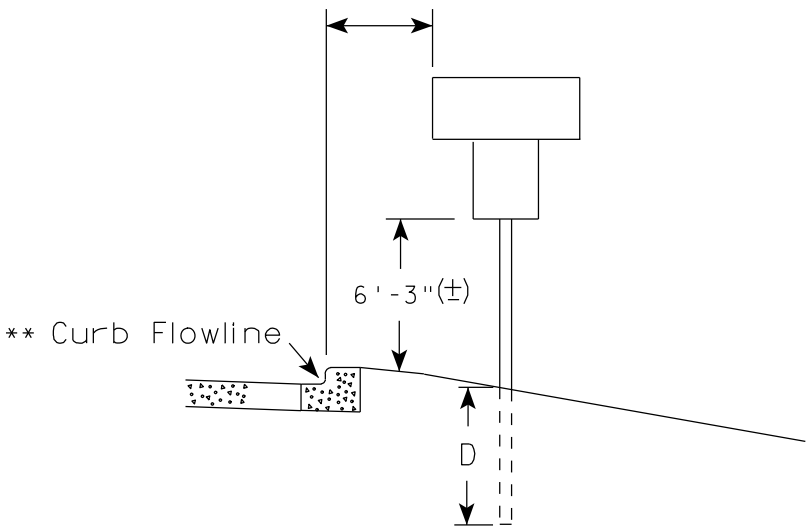
RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or larger than 20 sq. ft. shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (±).

2' Min - 4' Max (See Note 5)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION
OF PERMANENT TYPE II
SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 9/21/2011 PLATE NO. A4-3.16

GENERAL NOTES

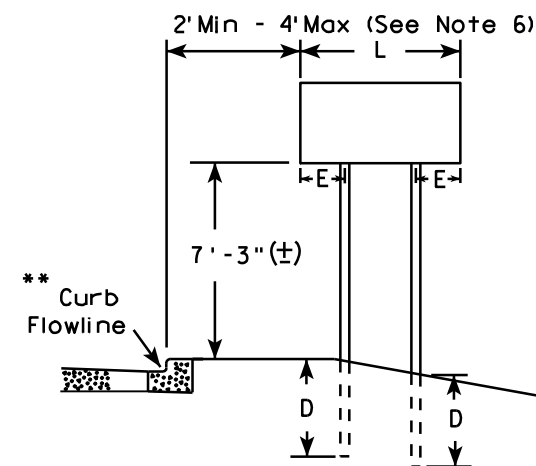
- For multiple post installations, individual post spacing shall be greater than 3'-6".
- See tables below for required number of posts.
- For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
- The (±) tolerance for mounting height is 3 inches.
- Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
- The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4"-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

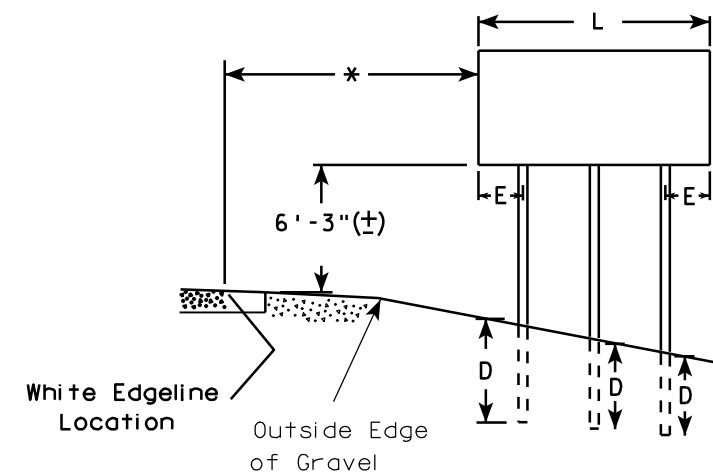
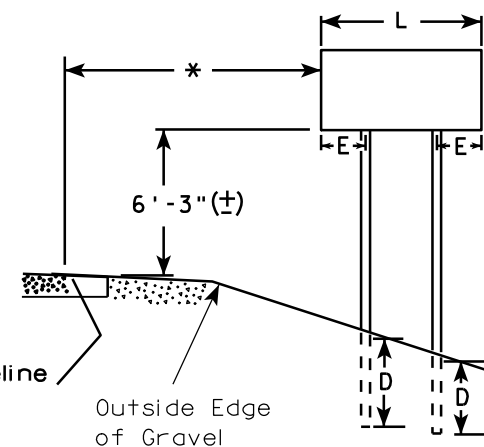
** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width or 20 S.F. or less in area.

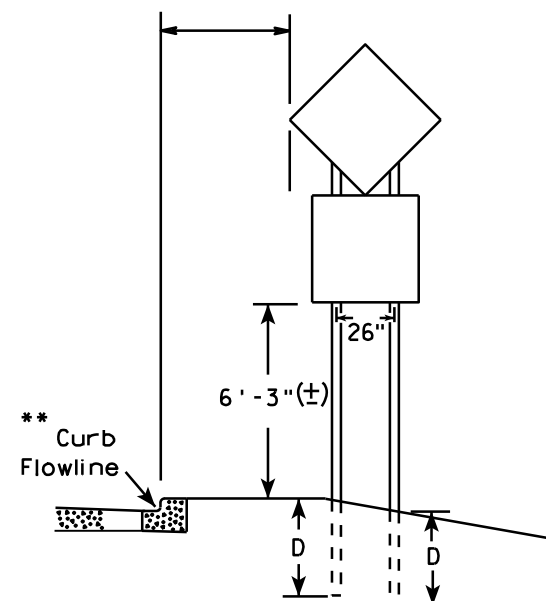
URBAN AREA



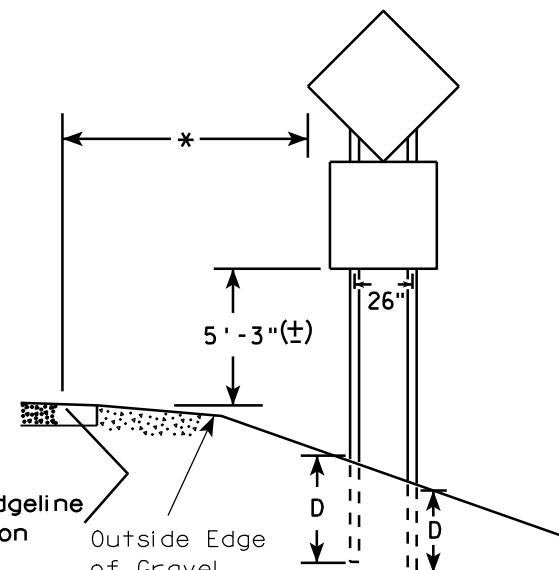
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)

L	E
Greater than 48" Less than 60"	12"
60" to 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)

L	E
Greater than 120" less than 168"	12"

SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)

L	E
168" and greater	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION
 APPROVED *Matthew R. Rauch*
 For State Traffic Engineer
 DATE 9/21/2011 PLATE NO. A4-4.11

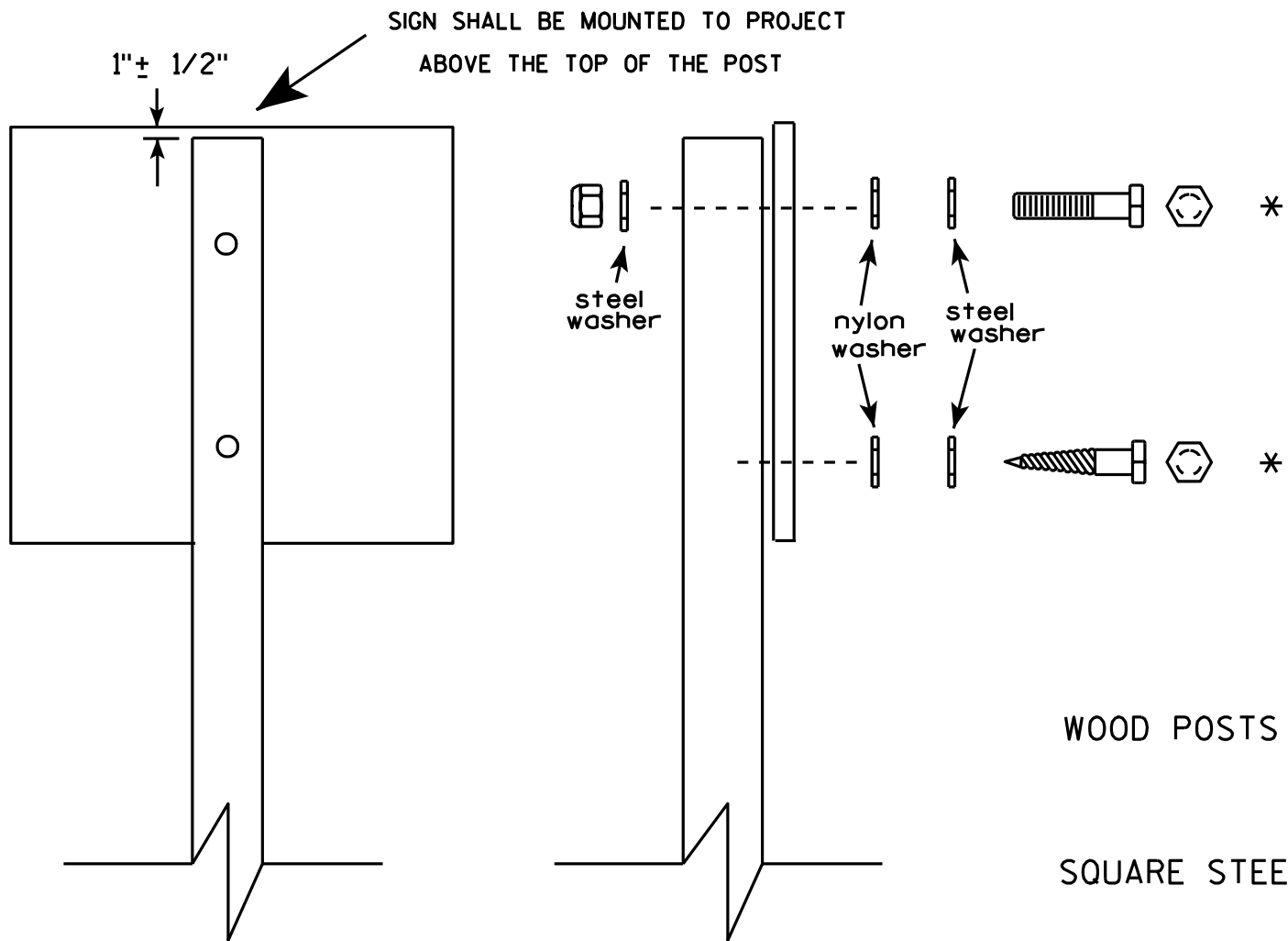
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

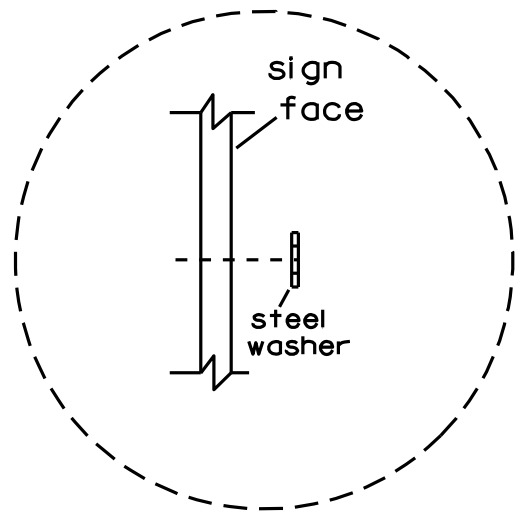


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

- WOOD POSTS (4" x 4" or 4" x 6")
LAG SCREWS - 3/8" X 3"
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.

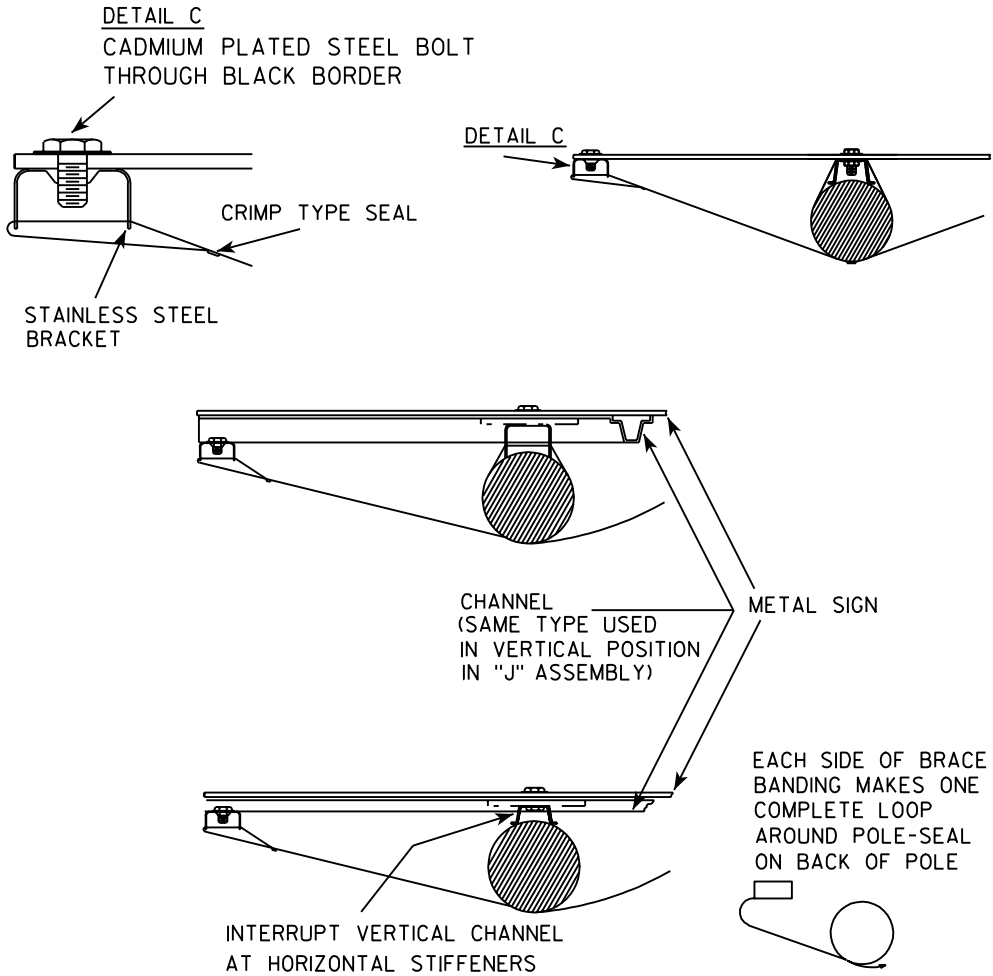


Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7

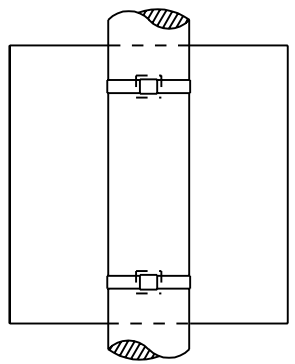
BRACE BANDING



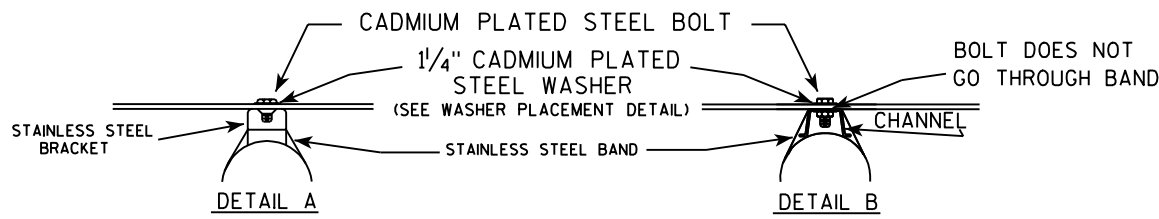
BRACE BANDING

BRACE BANDING SHALL BE TIGHTENED FIRMLY BUT NOT SO TIGHT AS TO APPRECIABLY CURVE FACE OF SIGN.

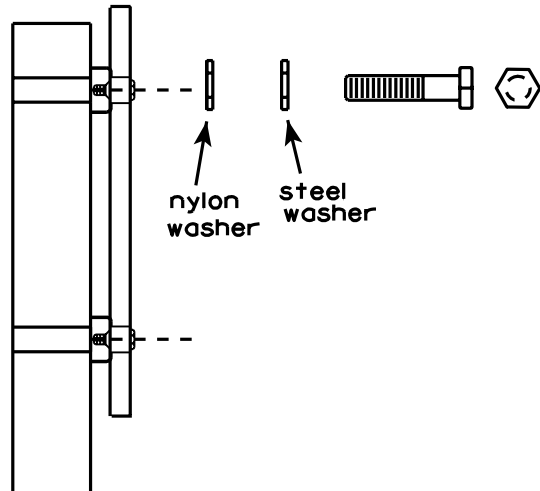
SINGLE SIGN



BRACKET BANDING

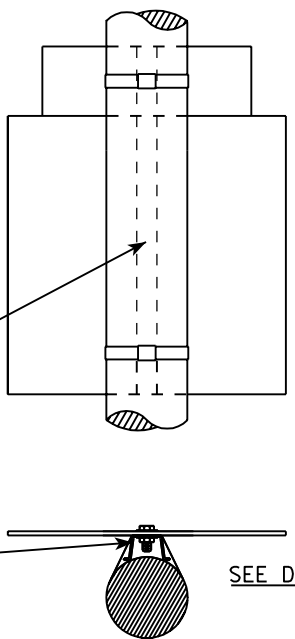


WASHER PLACEMENT



WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON
FOR ALL TYPE H SIGNS

"J" ASSEMBLY

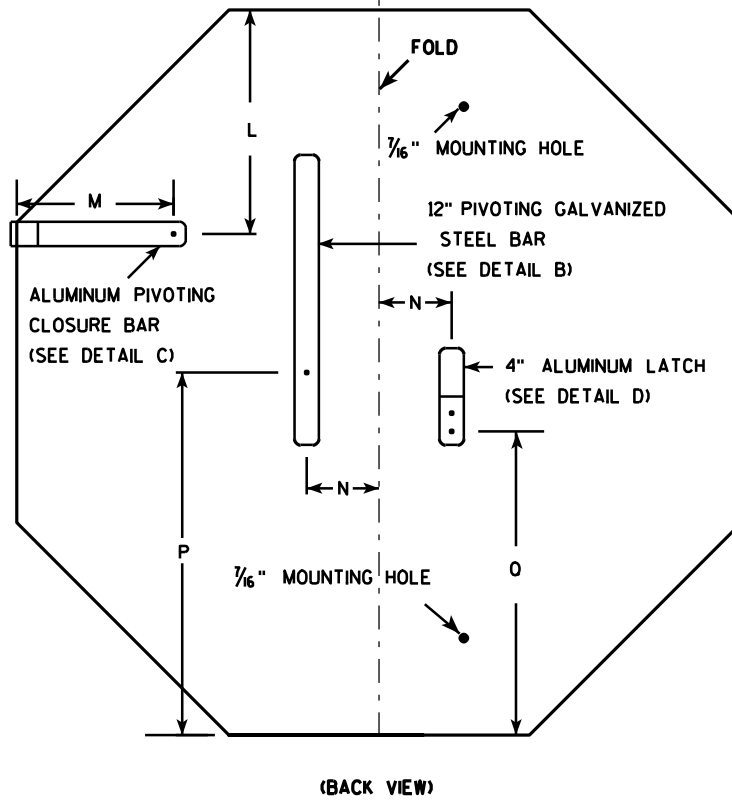
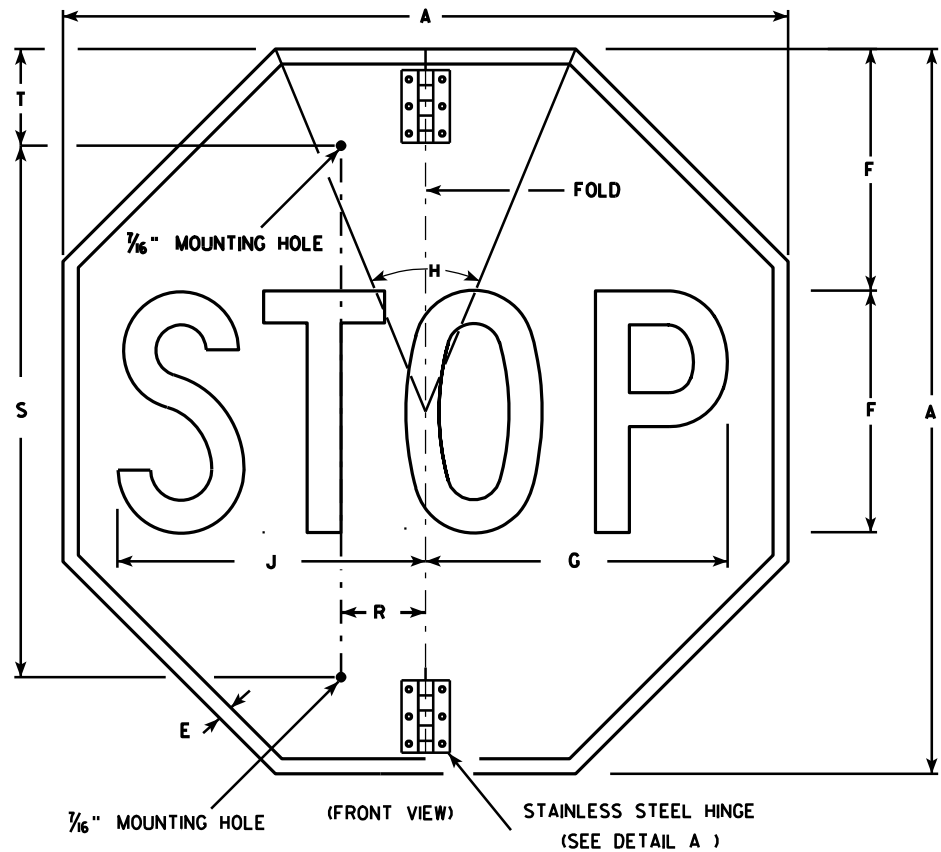


GENERAL NOTES

1. Signs 4' or greater in width shall have one brace band installed at the center of the sign.
2. Signs 3' or greater in height shall have three bracket bands installed. Signs less than 3' in height shall have two bracket bands installed.
3. Banding and assembly bracket shall be stainless steel. All bands shall be 3/4" in width and 0.025" thickness.

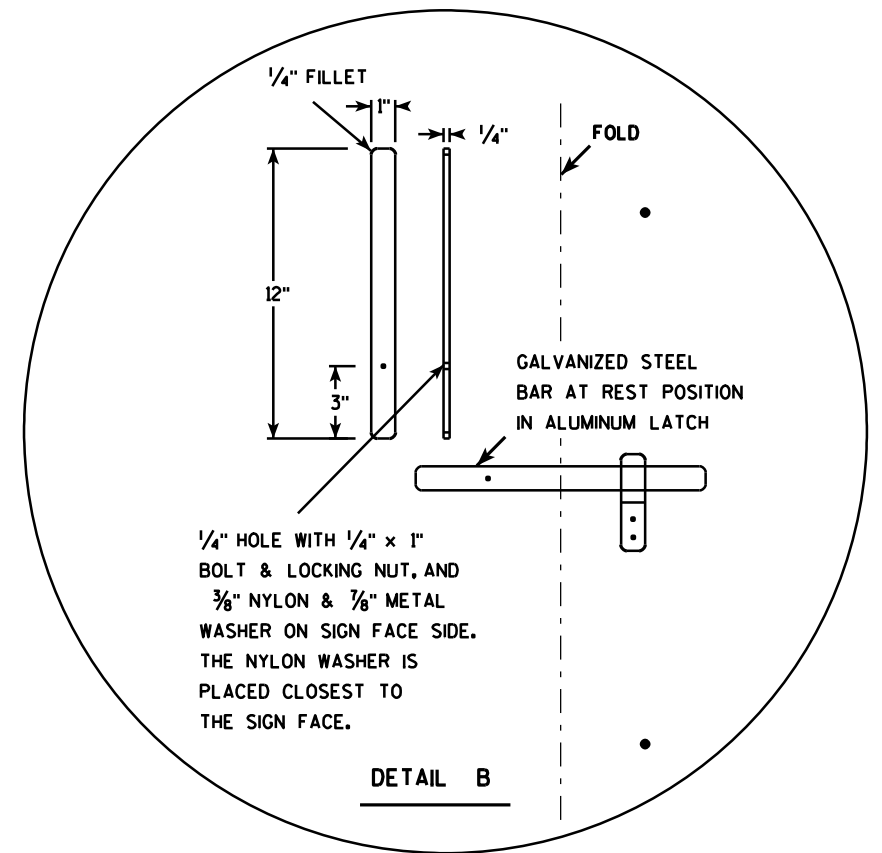
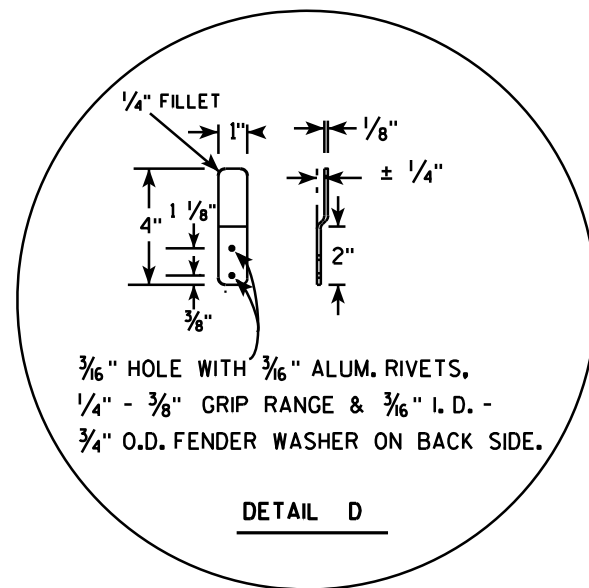
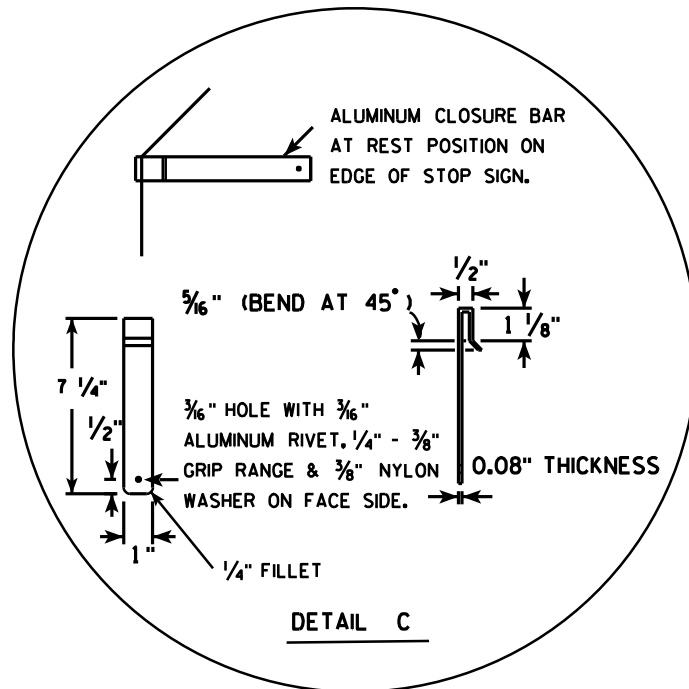
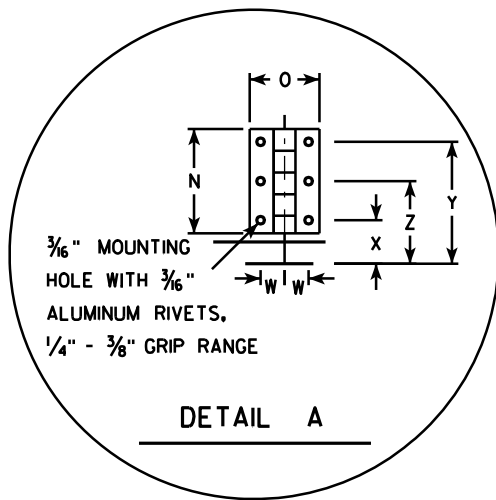
STANDARD SIGN
SIGN BANDING DETAILS

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
For State Traffic Engineer
DATE 11/08/05 PLATE NO. A5-9.2



NOTES

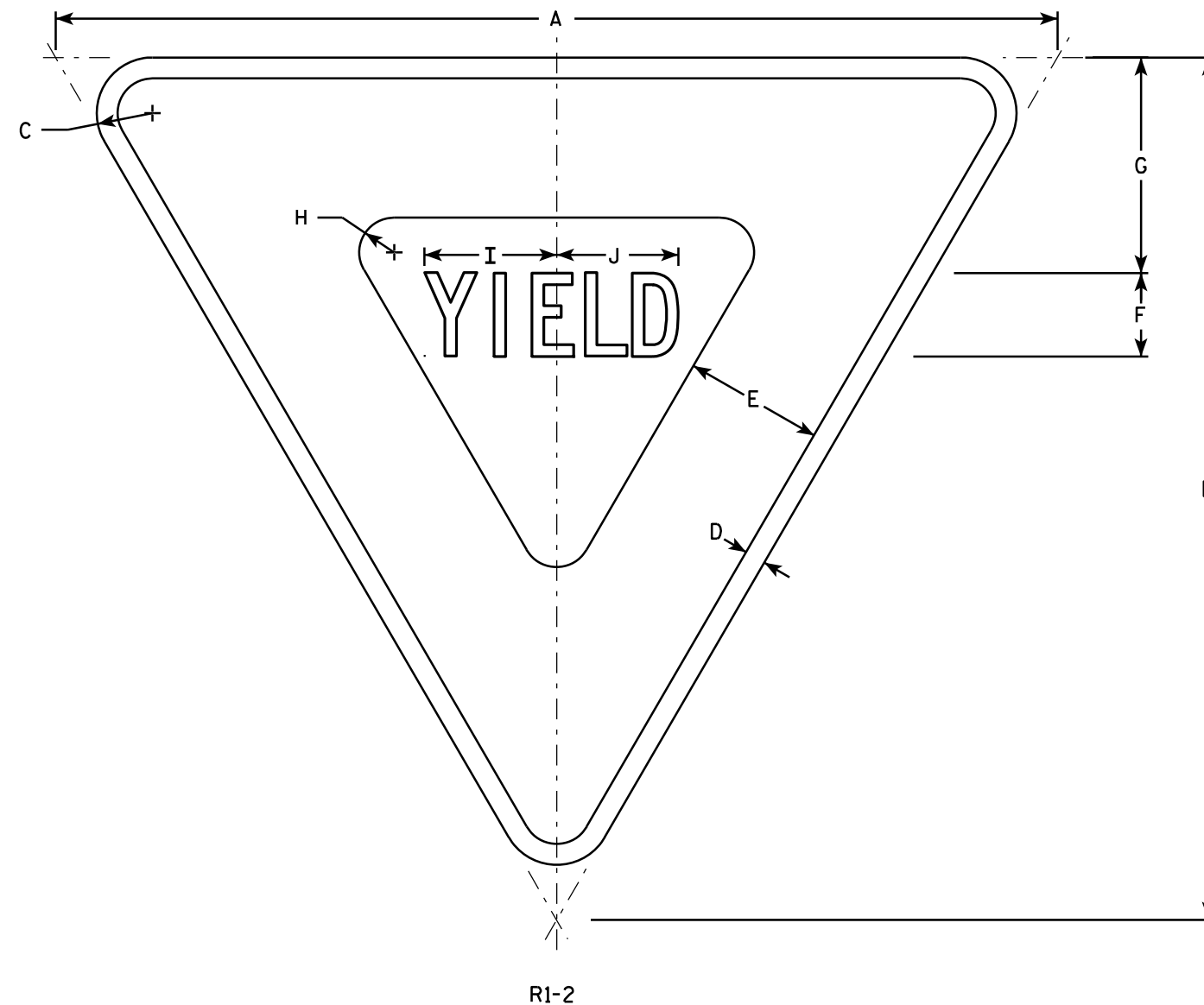
1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Red
Message - White
3. Message Series - C
4. All hardware used on the folding STOP sign installation shall conform to 637.2.4 of the WIS DOT Standard Specification.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30				5/8	10	12 1/2	45		12 3/4		9 1/4	6 1/2	3	2	15	12 3/8	2 1/2	22	5			11/16	1 1/4	3 1/2	2 3/8	5.18
2M	36				3/4	12	15	45		15 3/8		11	6 1/2	3	2	18	15 3/8	2 1/2	26	5			11/16	1 1/4	3 1/2	2 3/8	7.46
3	36				3/4	12	15	45		15 3/8		11	6 1/2	3	2	18	15 3/8	2 1/2	26	5			11/16	1 1/4	3 1/2	2 3/8	7.46
4																											
5																											

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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STANDARD SIGN R1-1F	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 12/03/10	PLATE NO. R1-1F.3



NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - See note 5
3. Message Series - C
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. The border strip and word message are reflectorized red.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30	26	1 1/2	5/8	4	2 1/2	6 3/8	7/8	4	3 5/8																	2.71
2S	36	31	2	3/4	5	3	7 3/4	1 1/4	4 3/4	4 3/8																	3.88
2M	48	42	3	1	6	4	9 3/4	2	6 1/4	5 7/8																	7.00
3	48	42	3	1	6	4	9 3/4	2	6 1/4	5 7/8																	7.00
4	48	42	3	1	6	4	9 3/4	2	6 1/4	5 7/8																	7.00
5	60	52	3	1 1/2	8	5	13	2 1/2	7 7/8	7 1/4																	10.83
6	24	21	1 1/2	3/8	3	2	4 3/4	7/8	3 1/4	3																	1.75
7	18	15 1/2	1	3/8	2 1/2	1 1/2	3 7/8	5/8	2 3/8	2 1/4																	0.97

STANDARD SIGN R1-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/02/10 PLATE NO. R1-2.11

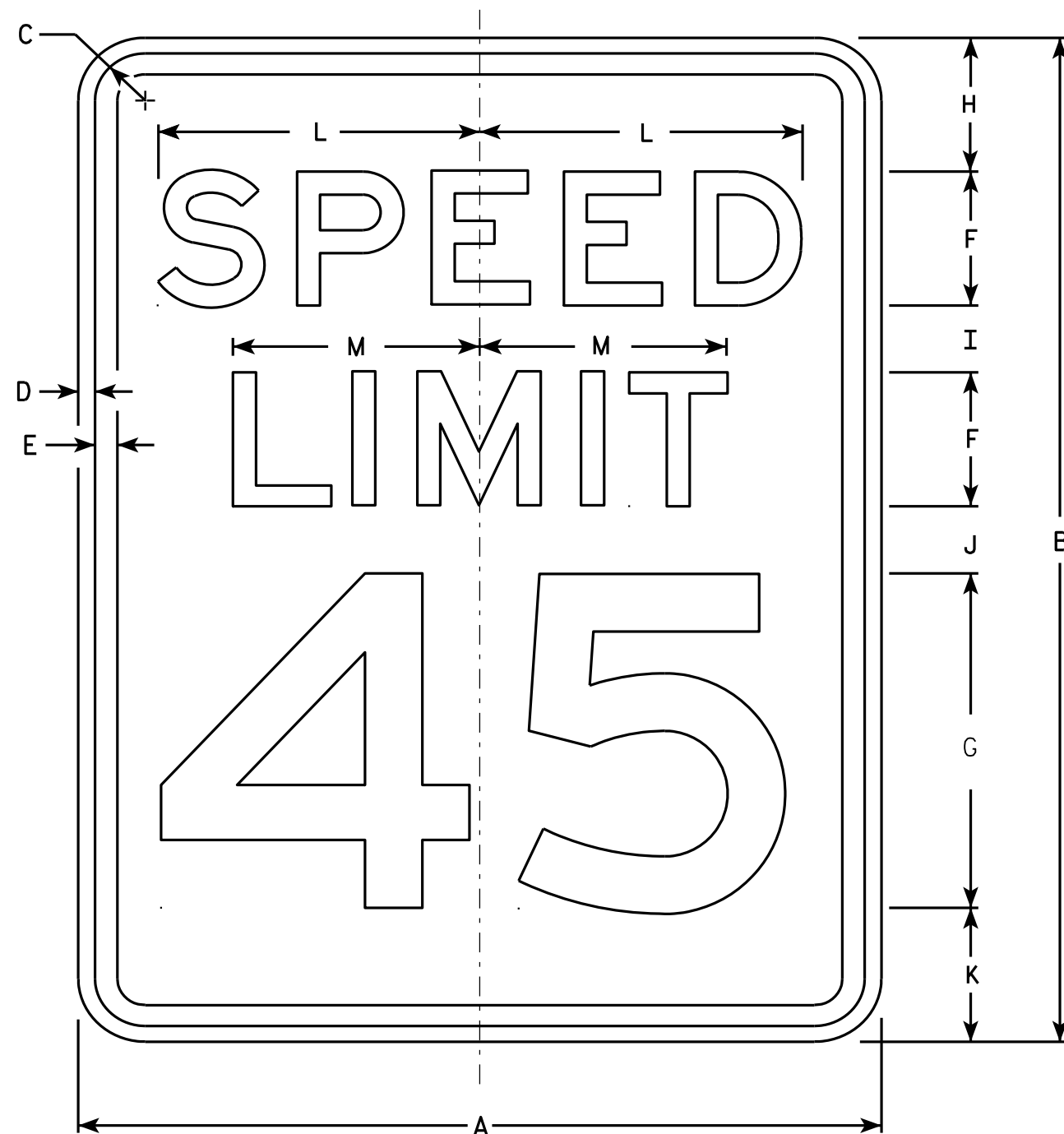
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



R2-1

NOTES

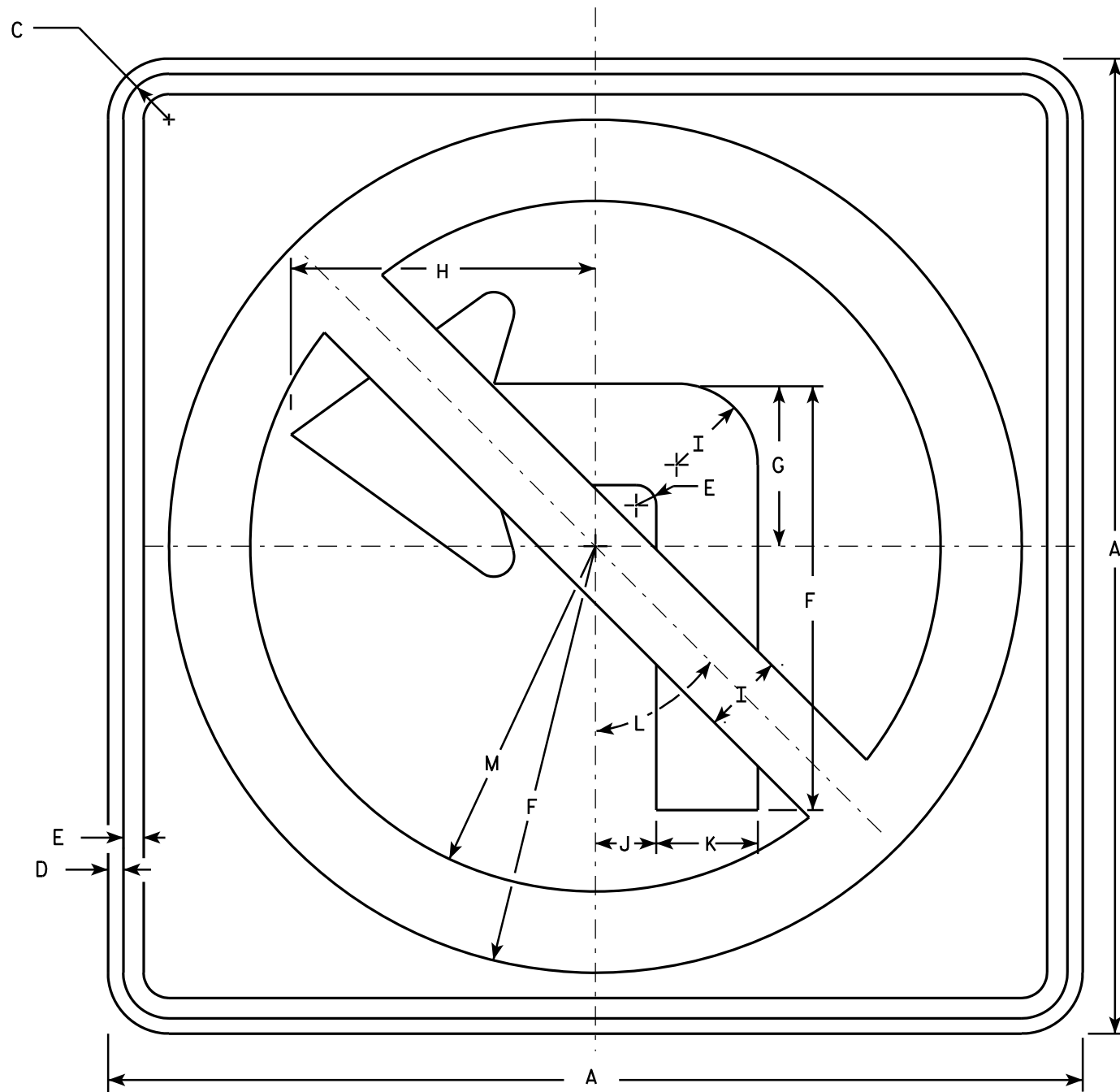
1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. Substitute appropriate numerals and optically adjust spacing to achieve proper balance.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3	8	3	2	2	3	7 1/4	5 1/2														3.0
2S	24	30	1 1/8	3/8	1/2	4	10	3	2 1/4	3 3/8	3 3/8	9 5/8	7 3/8														5.0
2M	30	36	1 3/8	1/2	5/8	5	12	5	2 1/2	2 1/2	4	12	9 1/4														7.5
3	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
4	36	48	1 3/8	1/2	5/8	6	14	6	5	5	6	14 3/8	11														12.0
5	48	60	2 1/4	3/4	1	8	20	6	4 1/2	6 3/4	6 3/4	19 1/4	14 5/8														20.0

STANDARD SIGN R2-1

WISCONSIN DEPT OF TRANSPORTATION
APPROVED *Matthew R. Rauch*
For State Traffic Engineer
DATE 5/26/10 PLATE NO. R2-1.13

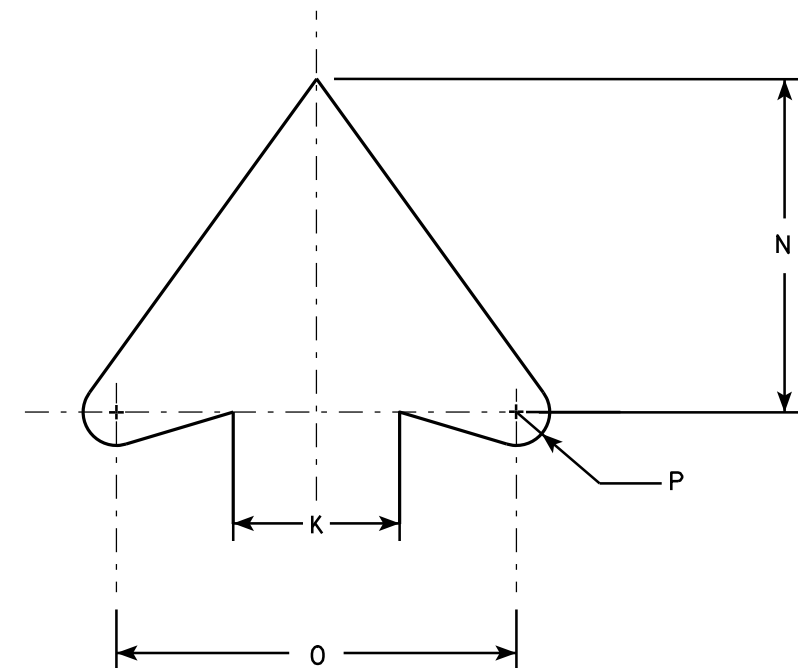
PROJECT NO: HWY: COUNTY: SHEET NO: E



R3-2

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - See note 4
3. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
4. Border & Arrow are non reflective black, the circle with diagonal bar is reflective red.



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24		1 1/8	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45°	8 1/2	5	6	1/2											4.0
2S	24		1 1/8	3/8	1/2	10 1/2	4	7 1/2	2	1 1/2	2 1/2	45°	8 1/2	5	6	1/2											4.0
2M	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4											9.0
3	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4											9.0
4	36		1 5/8	5/8	3/4	15 3/4	6	11 1/4	3	2 1/4	3 3/4	45°	12 3/4	7 1/2	9	3/4											9.0
5	48		2 1/4	3/4	1	21	8	15	4	3	5	45°	17	10	12	1											16.0

STANDARD SIGN R3-2

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/08/10 PLATE NO. R3-2.10

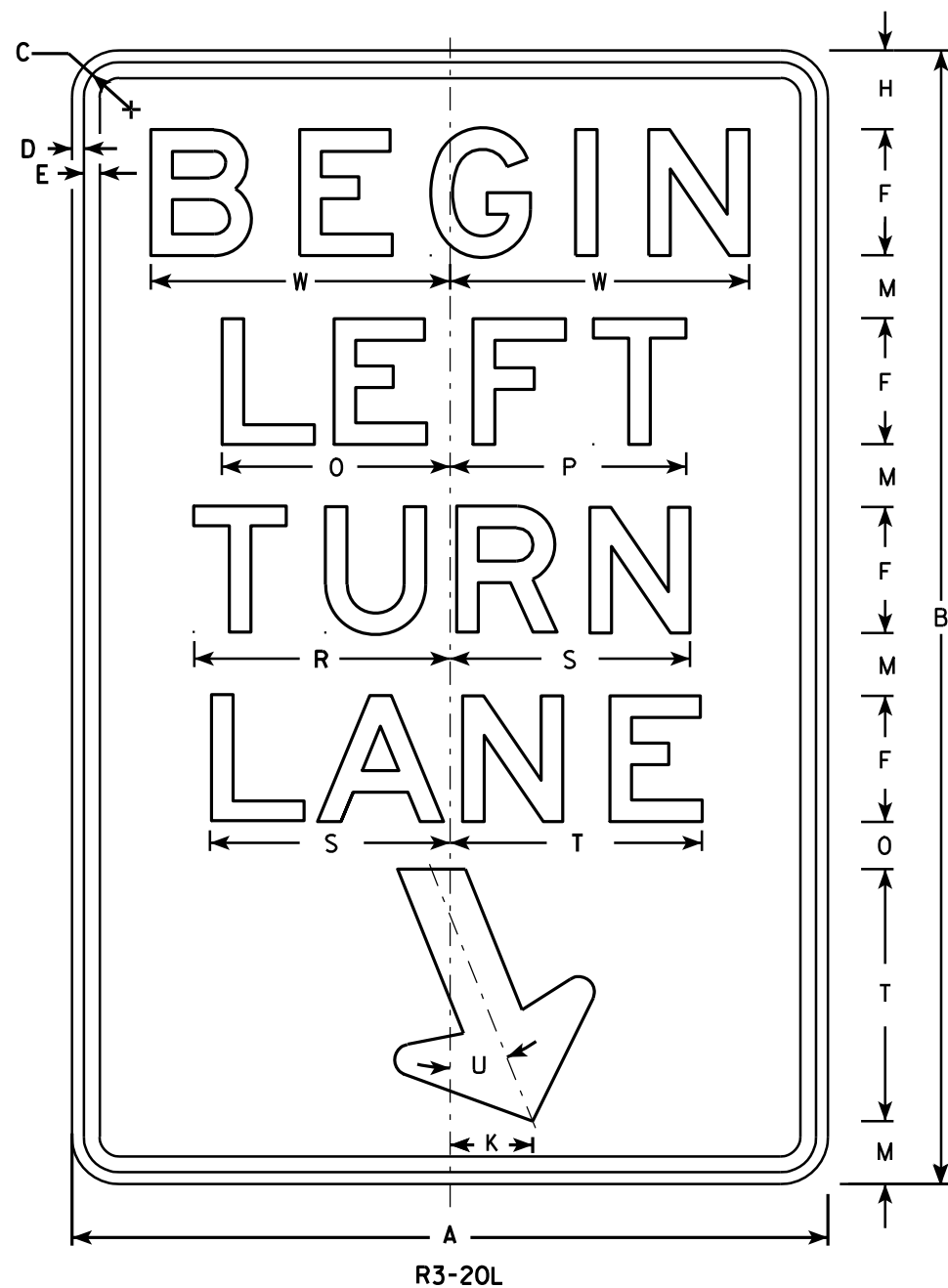
PROJECT NO:

HWY:

COUNTY:

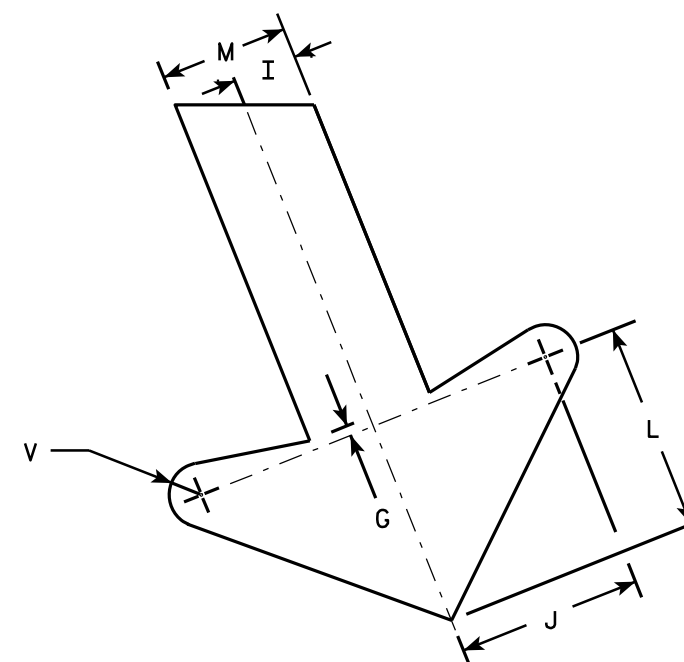
SHEET NO:

E



NOTES

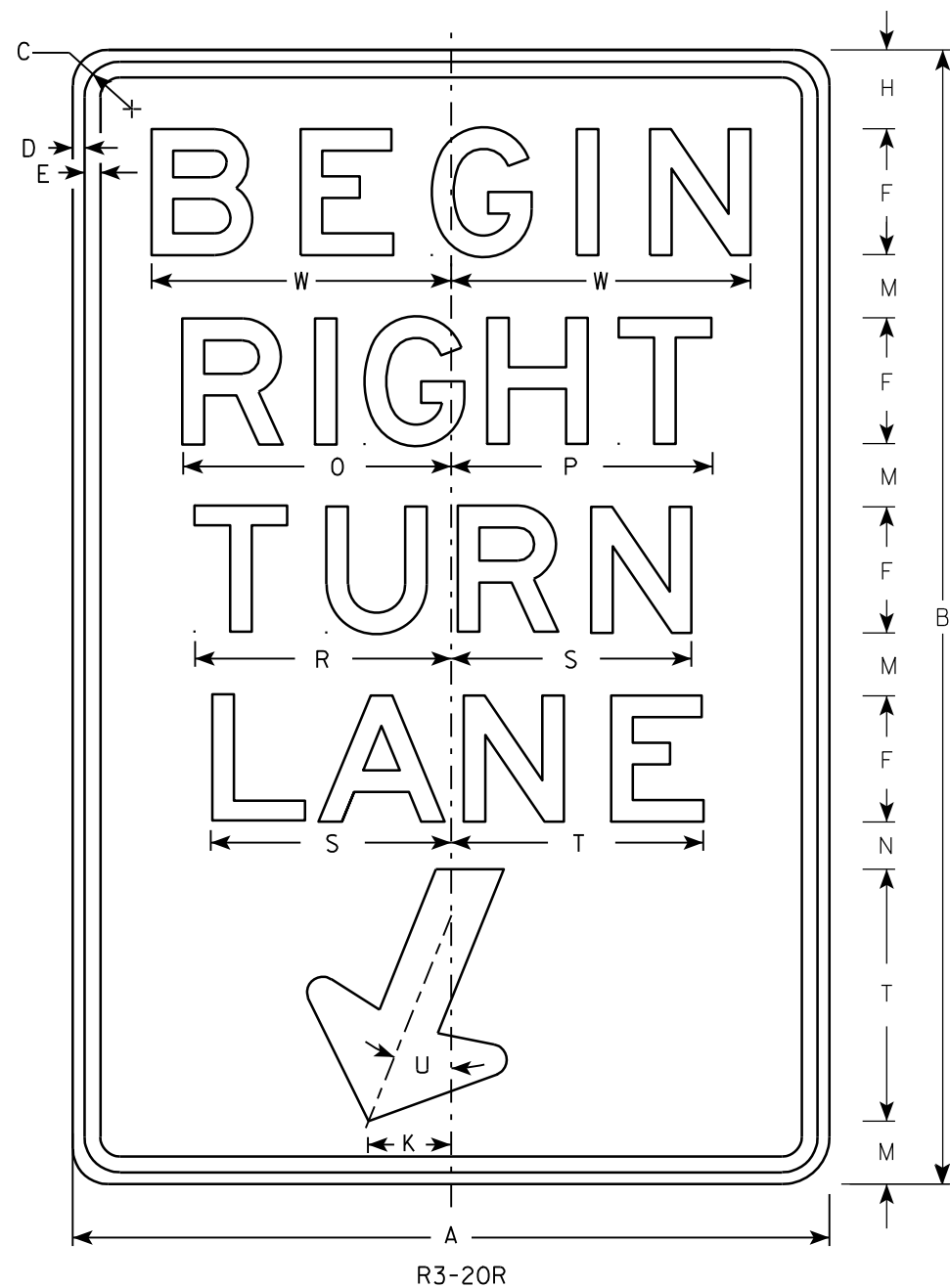
1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



ARROW DETAIL

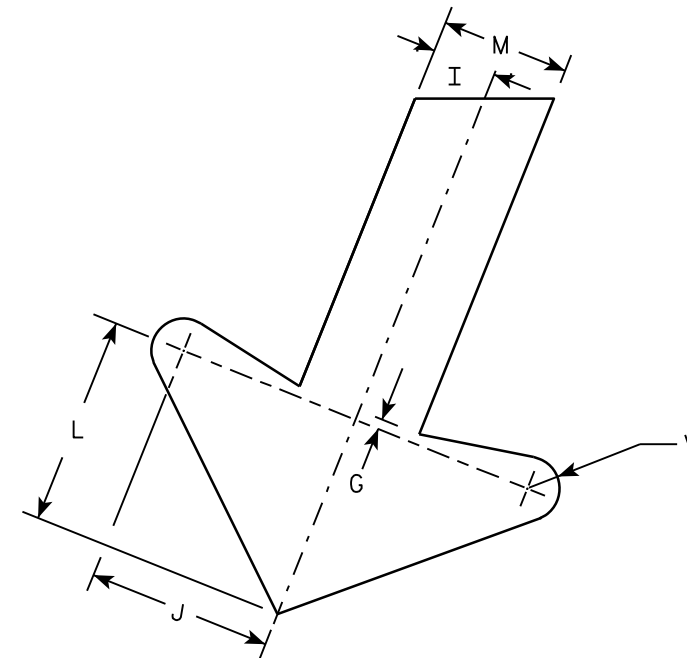
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	36	1 1/8	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	7 1/4	7 1/2		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
2M	24	36	1 1/8	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	7 1/4	7 1/2		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
3	36	54	1 3/4	1/2	5/8	6	3/8	3 3/4	1 1/2	4 1/4	4	4 7/8	3	2 1/4	10 7/8	11 1/4		12 1/4	11 1/2	12	22°	3/4	13 1/4				13.5
4																											
5																											

STANDARD SIGN R3-20L	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 10/18/10	PLATE NO. R3-20L.7



NOTES

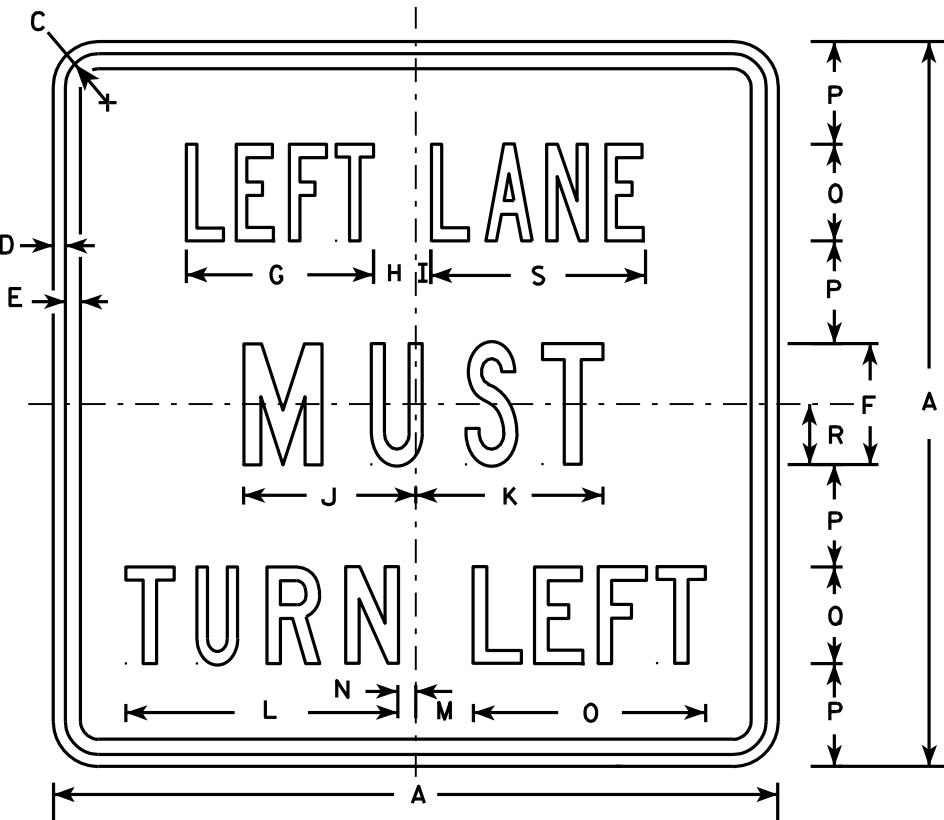
1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - E
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



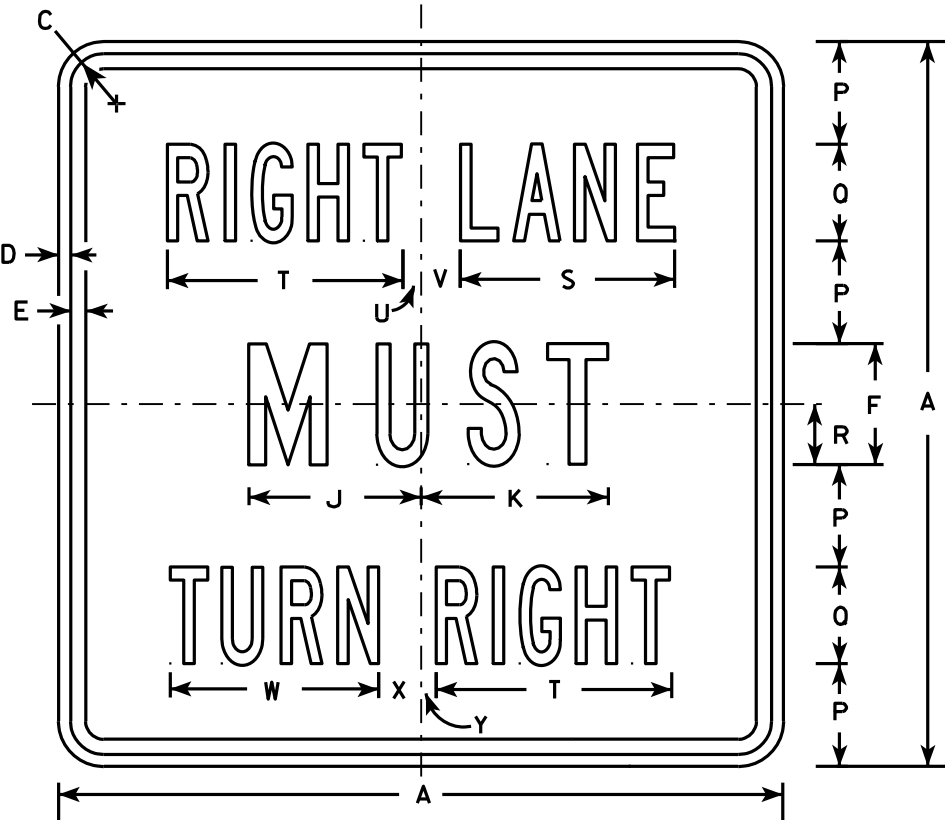
ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	24	36	1 1/8	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	8 1/2	8 1/4		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
2M	24	36	1 1/8	3/8	1/2	4	1/4	2 1/2	1	2 7/8	2 5/8	3 1/4	2	1 1/2	8 1/2	8 1/4		8 1/8	7 5/8	8	22°	1/2	9 1/2				6.0
3	36	54	1 3/4	1/2	5/8	6	3/8	3 3/4	1 1/2	4 1/4	4	4 7/8	3	2 1/4	12 3/4	12 1/2		12 1/4	11 1/2	12	22°	3/4	13 1/4				13.5
4																											
5																											

STANDARD SIGN R3-20R	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 10/18/10	PLATE NO. R3-20R.6



R3-7L



R3-7R

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - White
Message - Black
- 3. Message Series - Line 1 is Series B.
Line 2 is Series C.
Line 3 on plate R3-7R is Series B and Series C on plate R3-7L.
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3⁄8	1⁄2	5⁄8	5	7 3⁄4	1 3⁄4	5⁄8	7 1⁄8	7 3⁄4	11 1⁄4	2 3⁄8	3⁄4	9 5⁄8	4 1⁄4	4	2 1⁄2	8 7⁄8	9 3⁄4	3⁄4	1 5⁄8	8 5⁄8	1 5⁄8	5⁄8		6.25
2S	30		1 3⁄8	1⁄2	5⁄8	5	7 3⁄4	1 3⁄4	5⁄8	7 1⁄8	7 3⁄4	11 1⁄4	2 3⁄8	3⁄4	9 5⁄8	4 1⁄4	4	2 1⁄2	8 7⁄8	9 3⁄4	3⁄4	1 5⁄8	8 5⁄8	1 5⁄8	5⁄8		6.25
2M	30		1 3⁄8	1⁄2	5⁄8	5	7 3⁄4	1 3⁄4	5⁄8	7 1⁄8	7 3⁄4	11 1⁄4	2 3⁄8	3⁄4	9 5⁄8	4 1⁄4	4	2 1⁄2	8 7⁄8	9 3⁄4	3⁄4	1 5⁄8	8 5⁄8	1 5⁄8	5⁄8		6.25
3	36		1 5⁄8	5⁄8	3⁄4	6	9 5⁄8	2	1 1⁄8	8 3⁄4	9	13 1⁄2	3 7⁄8	1 1⁄2	12 1⁄2	5	5	3	10 5⁄8	12	7⁄8	2 1⁄4	10 5⁄8	2 1⁄8	1		9.00
4	48		2 1⁄4	3⁄4	1	8	13 1⁄2	2 3⁄8	1 1⁄2	11 1⁄2	11 7⁄8	17 3⁄4	3 5⁄8	2 1⁄2	16 3⁄8	6 1⁄2	7	4	14 3⁄8	16 7⁄8	5⁄8	3 1⁄4	15 1⁄8	2 3⁄4	1 1⁄8		16.00
5																											

PROJECT NO:

HWY:

COUNTY:

SHEET NO:

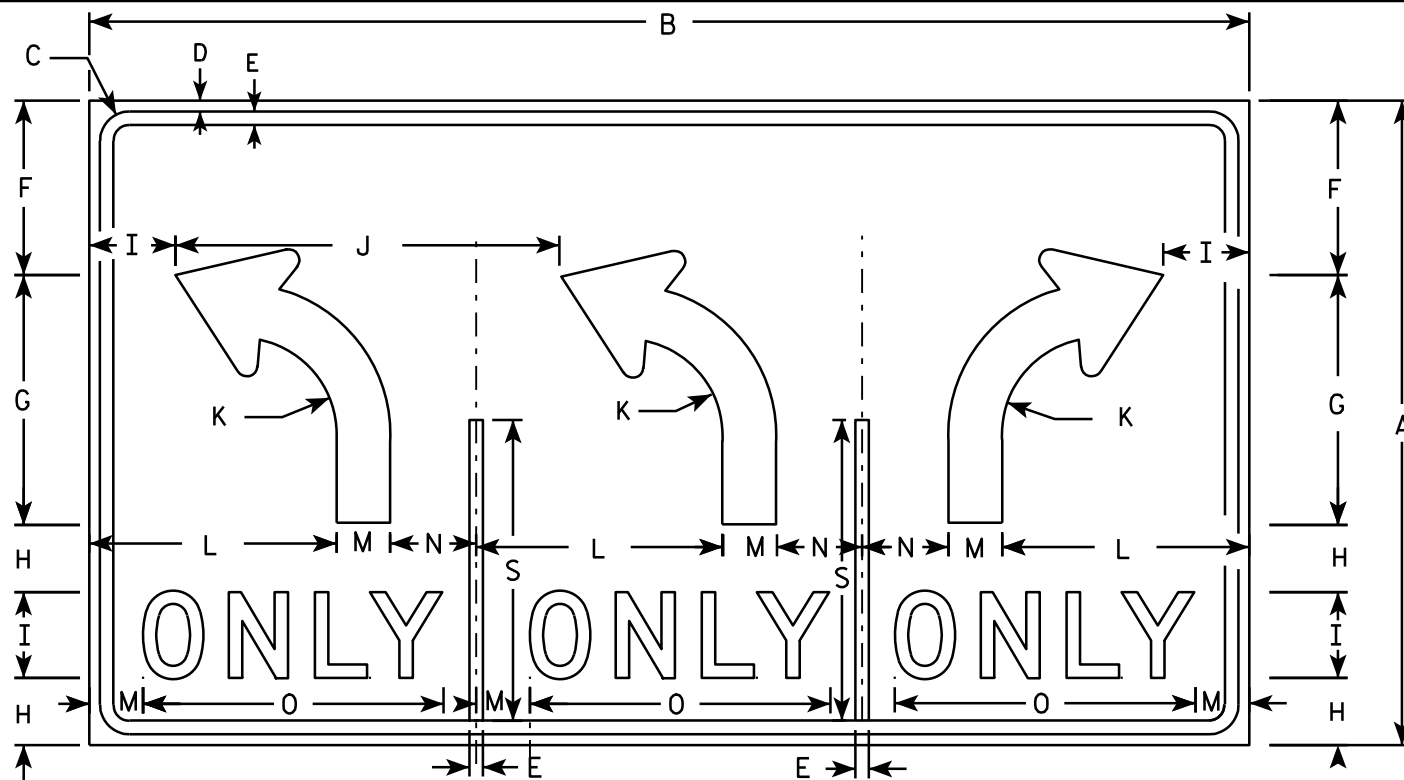
E

STANDARD SIGN
R3-7L & R3-7R

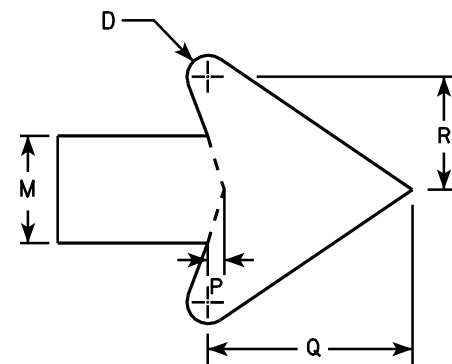
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

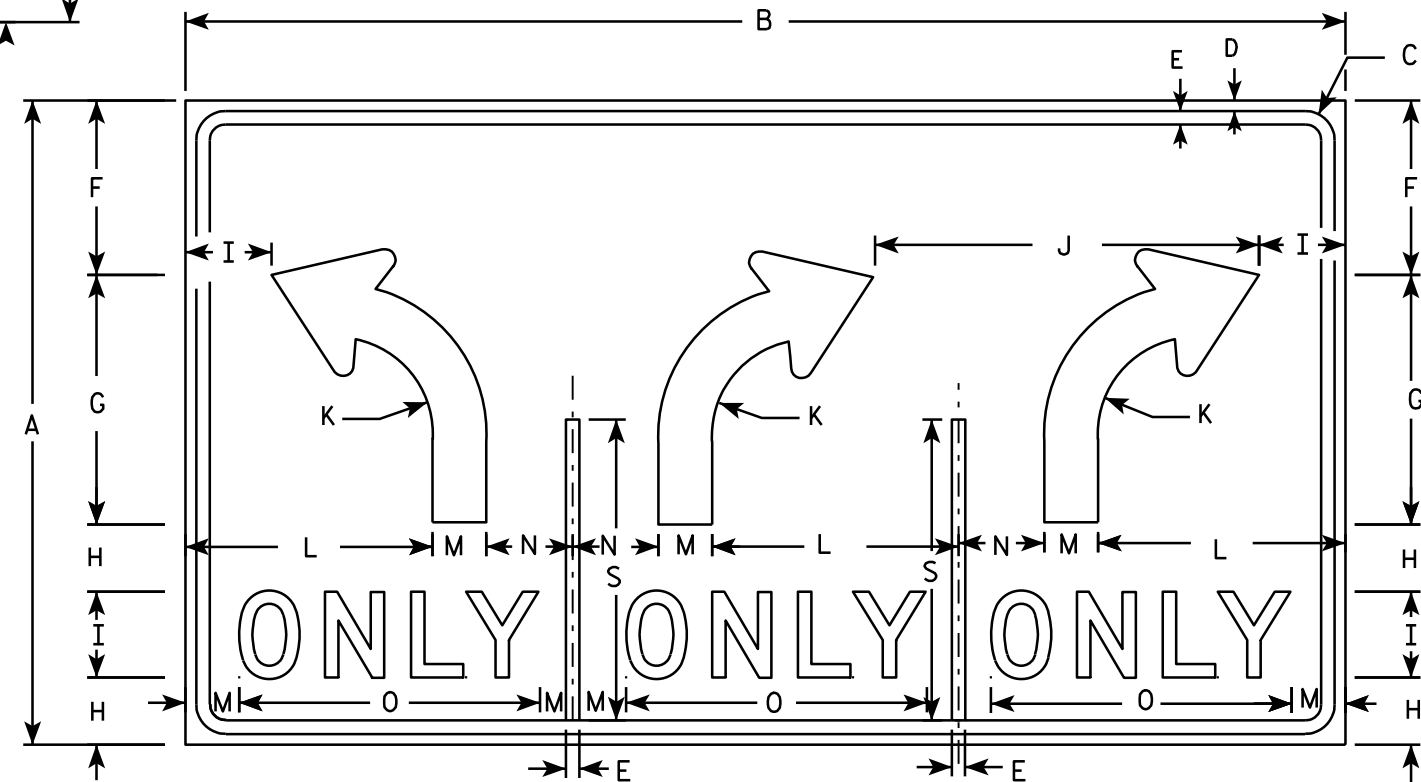
DATE 3/18/2011 PLATE NO. R3-7.3



R3-8R



ARROW DETAIL



R3-8S

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - WHITE
Message - BLACK
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30	54	1 3⁄8	1⁄2	5⁄8	8 1⁄8	11 5⁄8	3 1⁄8	4	17 7⁄8	4 1⁄2	11 1⁄2	2 1⁄2	4	14	3⁄8	4 3⁄4	2 5⁄8	14								11.25
2M	30	54	1 3⁄8	1⁄2	5⁄8	8 1⁄8	11 5⁄8	3 1⁄8	4	17 7⁄8	4 1⁄2	11 1⁄2	2 1⁄2	4	14	3⁄8	4 3⁄4	2 5⁄8	14								11.25
3																											
4	48	84	2 1⁄4	3⁄4	1	13 1⁄4	18 1⁄2	5 1⁄8	6		7 1⁄4	17 1⁄4	3 3⁄4	7	20 5⁄8	5⁄8	7 1⁄8	4	22 3⁄8								28.0
5	48	84	2 1⁄4	3⁄4	1	13 1⁄4	18 1⁄2	5 1⁄8	6		7 1⁄4	17 1⁄4	3 3⁄4	7	20 5⁄8	5⁄8	7 1⁄8	4	22 3⁄8								28.0

STANDARD SIGN R3-8R & R3-8S

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/24/2011 PLATE NO. R3-8R.2

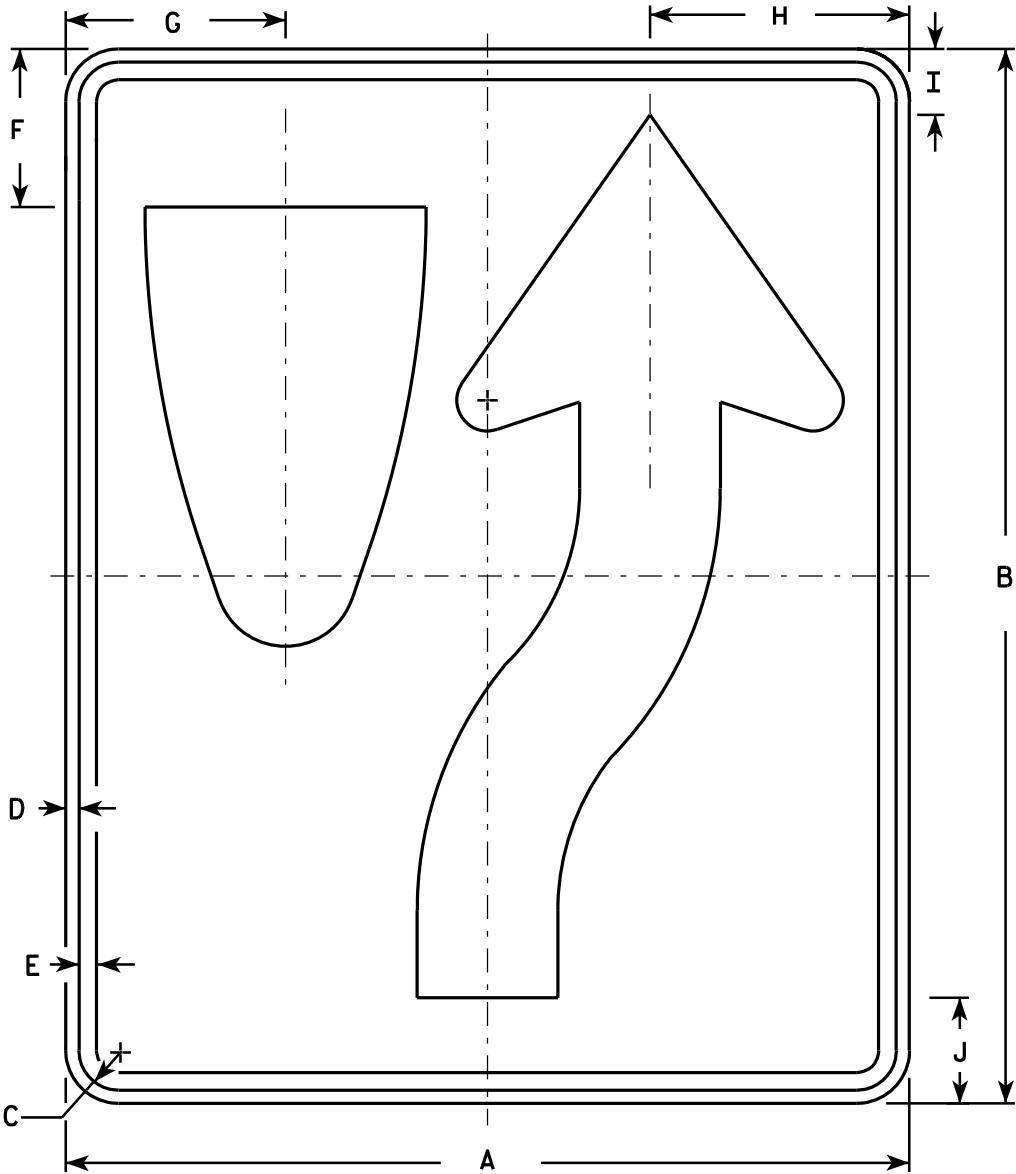
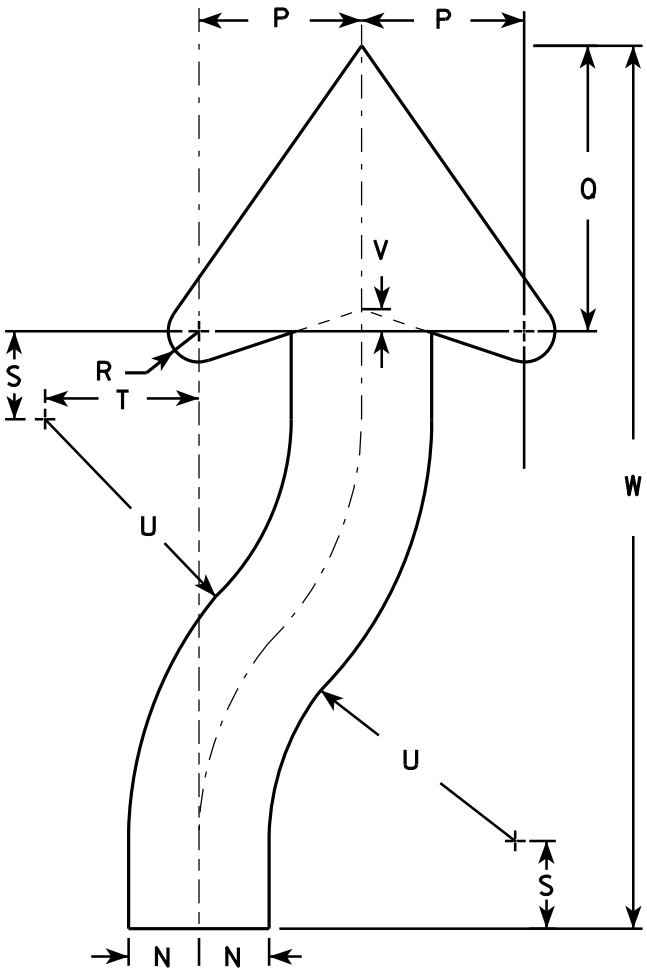
PROJECT NO:

SHEET NO:

E

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition. material is plywood but borders shall be rounded
2. Color:
Background - White
Message - Black
3. Corners may be square or rounded when base as shown. When base material is metal, the corners and borders shall be rounded.
4. R4-8 is the same as R4-7 except Legend is reversed.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	18	24	1 1/8	3/8	1/2	3 3/8	4 3/4	5 1/2	1 3/8	2 1/4	6	3	9 3/8	1 1/2	22 1/2	3 1/2	6 1/8	5/8	1 7/8	3 1/4	6 3/4	1/2	20 3/8				3.0
2S	24	30	1 1/8	3/8	1/2	4 1/2	6 1/4	7 3/8	1 7/8	3	8	4	12 1/2	2	30	4 5/8	8 1/8	7/8	2 1/2	4 3/8	9	5/8	25 1/8				5.0
2M	24	30	1 1/8	3/8	1/2	4 1/2	6 1/4	7 3/8	1 7/8	3	8	4	12 1/2	2	30	4 5/8	8 1/8	7/8	2 1/2	4 3/8	9	5/8	25 1/8				5.0
3	36	48	1 3/4	1/2	5/8	6 3/4	9 3/8	11 1/8	2 7/8	4 1/2	12	6	18 3/4	3	45	6 7/8	12 1/4	1 1/4	3 3/4	6 5/8	13 1/2	1	40 3/4				12.0
4	36	48	1 3/4	1/2	5/8	6 3/4	9 3/8	11 1/8	2 7/8	4 1/2	12	6	18 3/4	3	45	6 7/8	12 1/4	1 1/4	3 3/4	6 5/8	13 1/2	1	40 3/4				12.0
5	48	60	2 1/4	3/4	1	9	12 1/2	14 3/4	3 3/4	6	16	8	25	4	60	9 1/4	16 1/4	1 5/8	5	8 3/4	18	1 1/4	50 1/4				20.0

STANDARD SIGN

R4-7 & R4-8

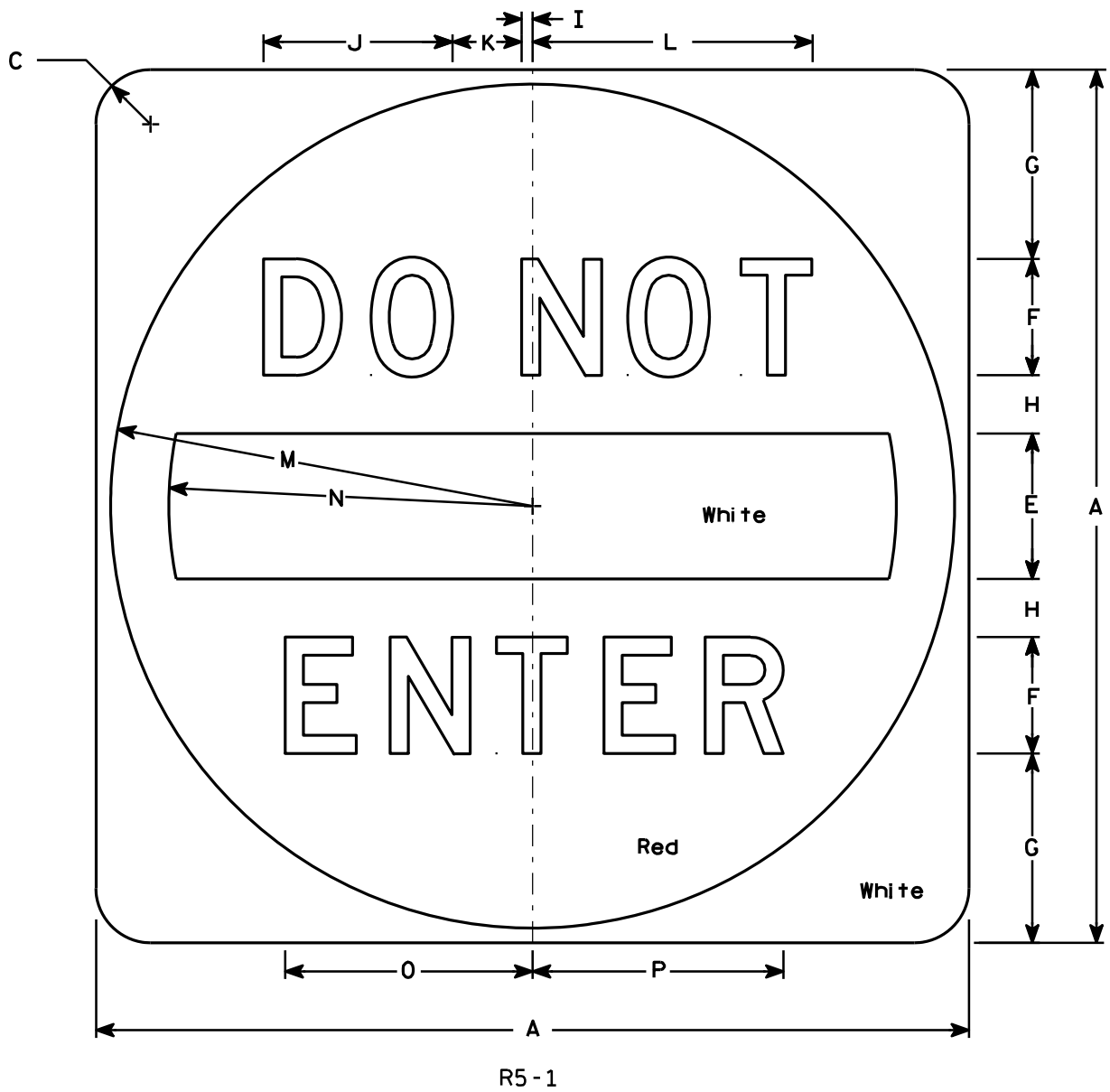
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/25/2011 PLATE NO. R4-7.8

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
 - Background - See detail
 - Message - White - Type H Reflective
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but when base material is metal, the corners shall be rounded.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1																											
2S	30		1 7⁄8		5	4	6 1⁄2	2	3⁄8	6 1⁄2	2 3⁄8	9 5⁄8	14 1⁄2	12 1⁄2	8 1⁄2	8 5⁄8											6.26
2M	36		2 1⁄4		6	5	7 1⁄2	2 1⁄2	1⁄2	8 1⁄8	3	12 1⁄8	17 1⁄2	15	10 5⁄8	10 3⁄4											9.0
3	36		2 1⁄4		6	5	7 1⁄2	2 1⁄2	1⁄2	8 1⁄8	3	12 1⁄8	17 1⁄2	15	10 5⁄8	10 3⁄4											9.0
4	36		2 1⁄4		6	5	7 1⁄2	2 1⁄2	1⁄2	8 1⁄8	3	12 1⁄8	17 1⁄2	15	10 5⁄8	10 3⁄4											9.0
5	48		3		8	6	11	3	5⁄8	9 3⁄4	3 5⁄8	14 1⁄2	23 1⁄2	20	12 3⁄4	12 7⁄8											16.0

STANDARD SIGN

R5 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/17/10 PLATE NO. R5-1.15

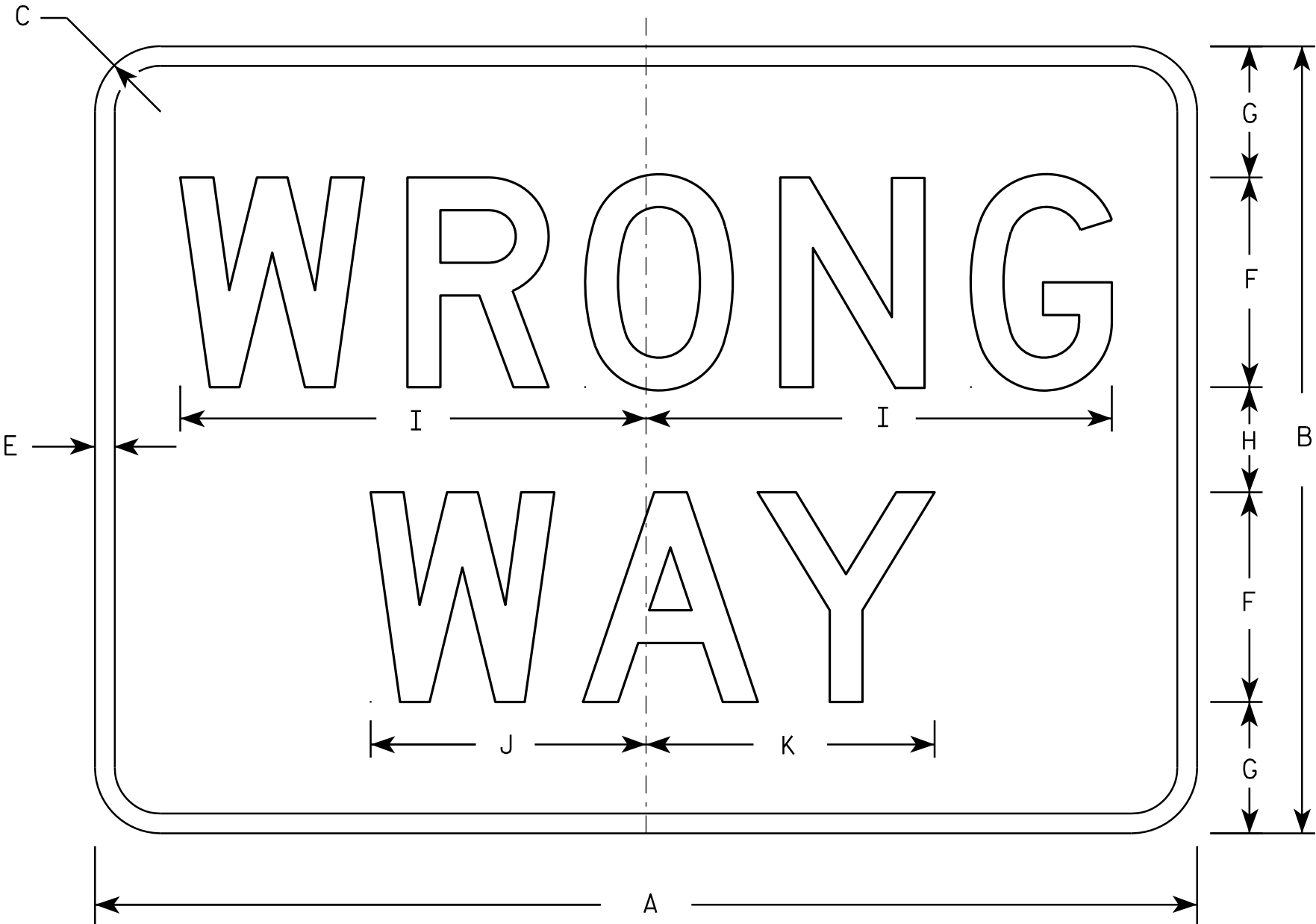
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



R5-1A

NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Red
Message - White
- 3. Message Series - D
- 4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

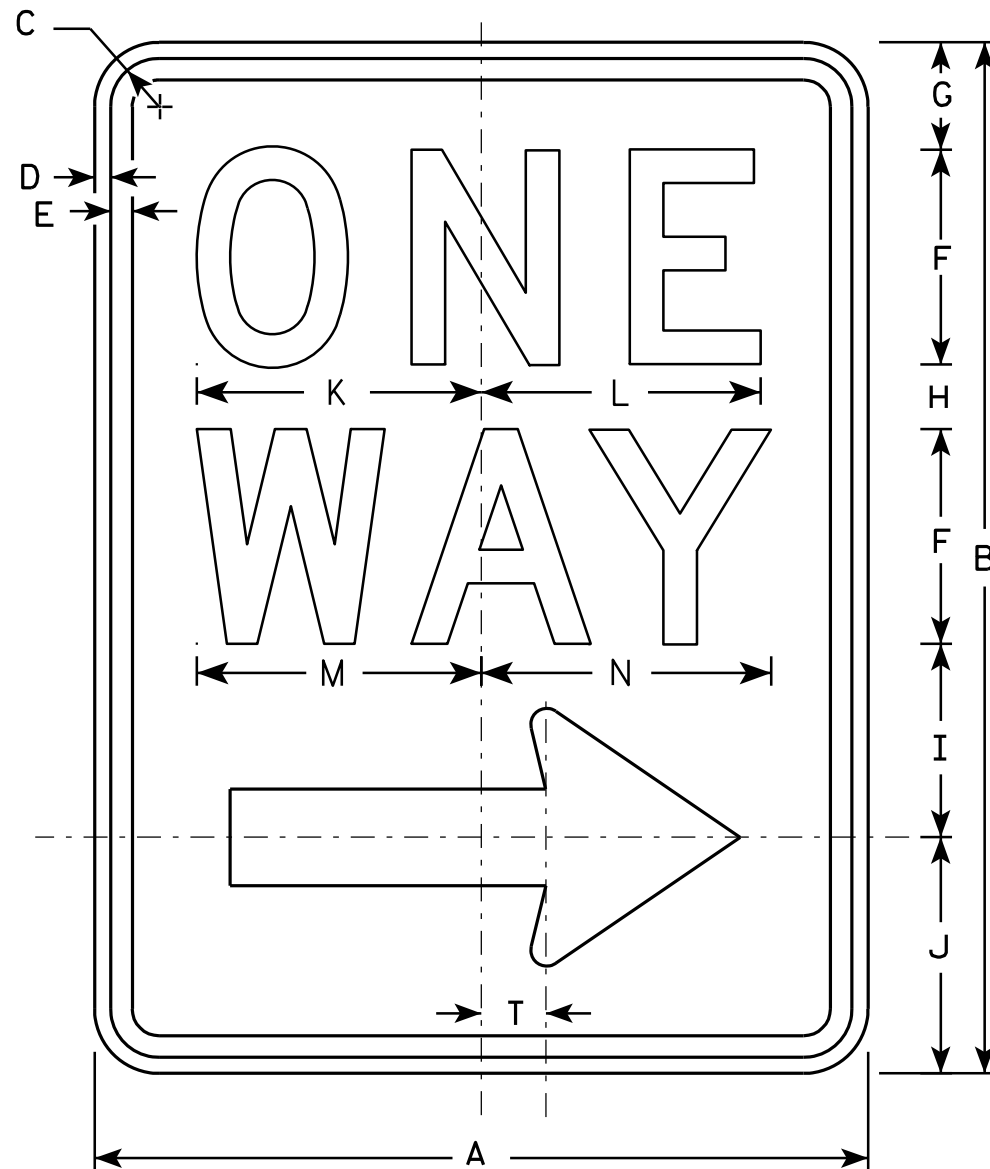
SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30	18	1 1/2		1/2	5	3	2	11	6 1/2	6 7/8																3.75
2S	36	24	2		5/8	6	4 1/2	3	13 1/4	7 7/8	8 1/4																6.00
2M	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75
3	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75
4	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75
5	42	30	2 1/2		3/4	8	5	4	17 3/4	10 1/2	11																8.75

STANDARD SIGN
R5-1A

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

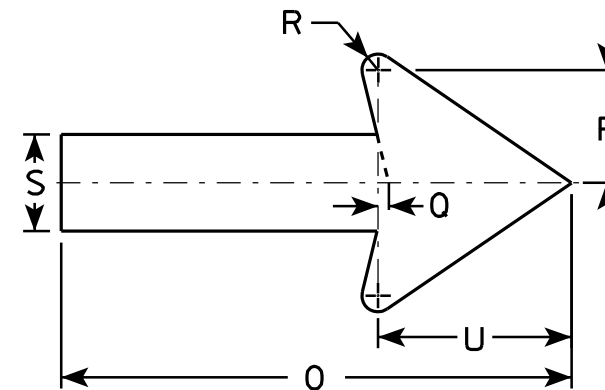
DATE 12/17/10 PLATE NO. R5-1A.2



R6-2R

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
5. R6-2L same as R6-2R except arrow points to the left.



SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	O	R	S	T	U	V	W	X	Y	Z
1	18	24	1 1/8	3/8	1/2	5	2 1/2	1 1/2	4 1/2	5 1/2	6 5/8	6 1/2	6 5/8	6 3/4	11 7/8	2 5/8	1/4	3/8	2 1/4	1 1/2	4 1/2					
2S	24	30	1 1/8	3/8	1/2	6	3	2 1/2	5 1/2	7	8 1/8	8 1/8	8 1/2	8 5/8	16	3 1/2	3/8	1/2	3	2	6					
2M	30	36	1 3/8	1/2	5/8	8	2 1/2	2 5/8	6 7/8	8	10 1/2	10 1/2	11 1/4	11 1/4	20	4 3/8	1/2	5/8	3 3/4	2 1/2	7 1/2					
3	36	48	1 7/8	1/2	5/8	10	5 1/4	3 1/4	9	10 1/2	12 3/4	12 3/4	13 1/4	13 1/2	24	5 5/8	1/2	3/4	4 3/4	3	9					
4	36	48	1 7/8	1/2	5/8	10	5 1/4	3 1/4	9	10 1/2	12 3/4	12 3/4	13 1/4	13 1/2	24	5 5/8	1/2	3/4	4 3/4	3	9					
5																										

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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STANDARD SIGN

R6-2 R&L

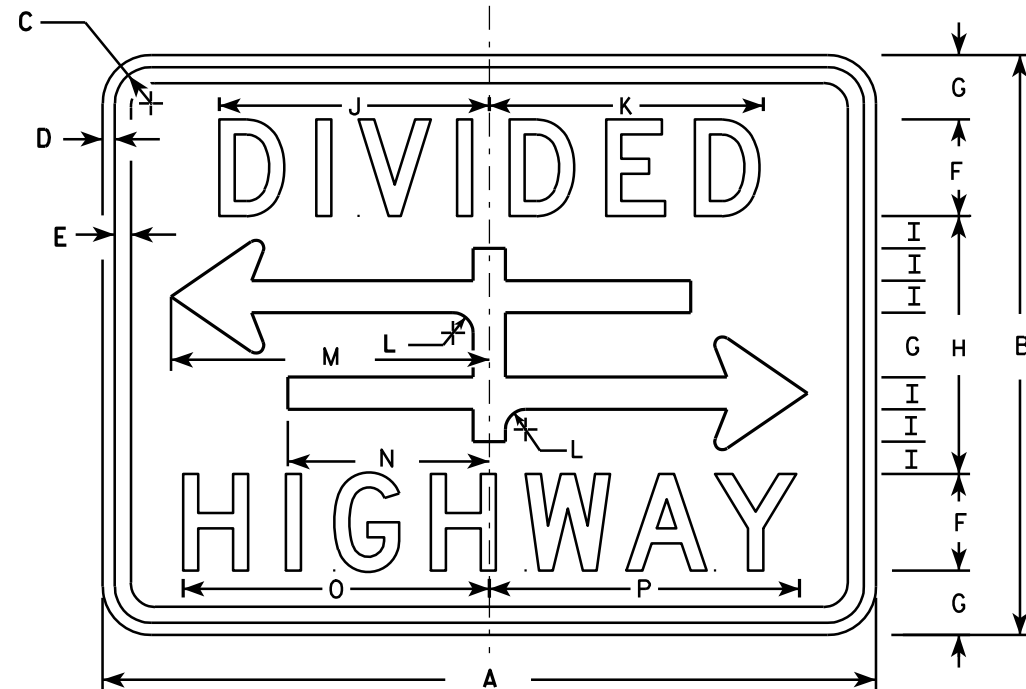
WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

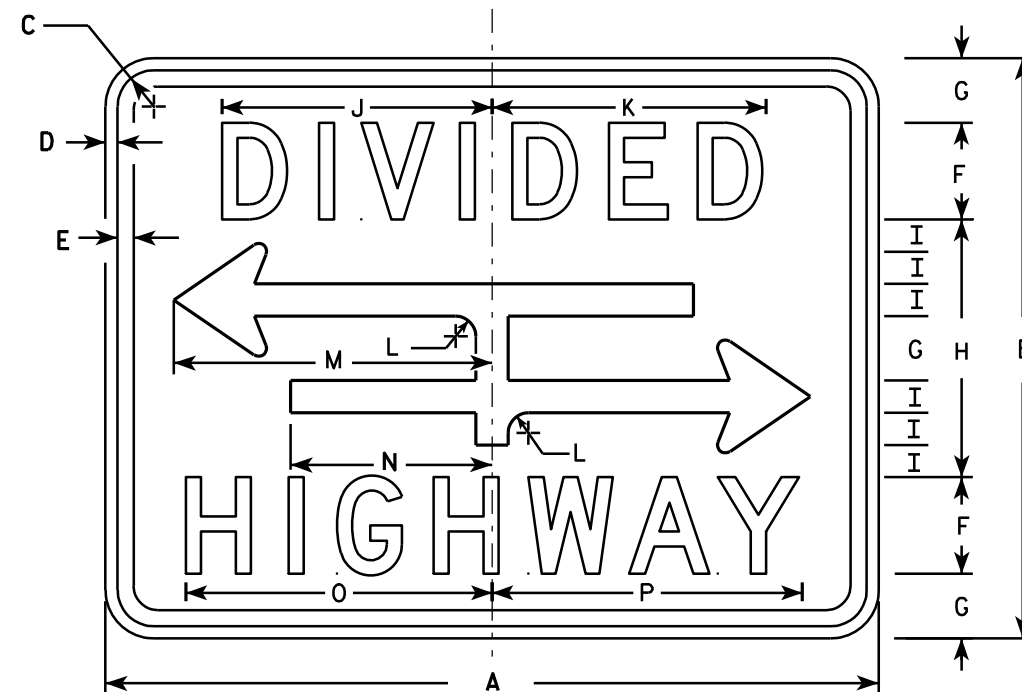
DATE 11/2/10 PLATE NO. R6-2.8

NOTES

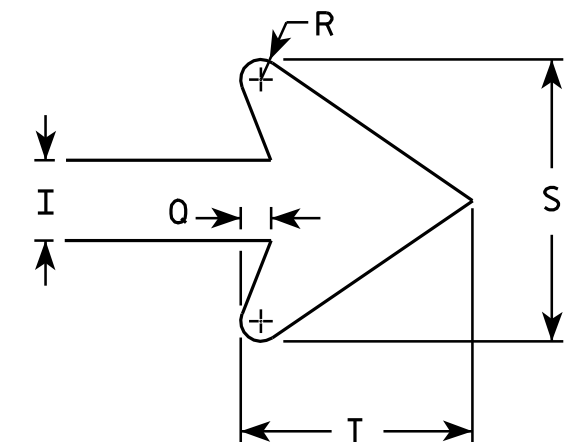
1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - White
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.



R6-3



R6-3A



ARROW DETAIL

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24	18	1 1/8	3/8	3/8	3	2	8	1	8 3/8	8 1/2	5/8	9 7/8	6 1/4	9 1/2	9 5/8	3/8	1/4	3 1/2	2 3/4							3.0
2S	30	24	1 1/8	3/8	1/2	4	2 5/8	10 3/4	1 3/8	10 1/2	10 5/8	7/8	12 1/2	7 7/8	12 1/4	12 3/8	1/2	3/8	4 5/8	3 5/8							5.0
2M	30	24	1 1/8	3/8	1/2	4	2 5/8	10 3/4	1 3/8	10 1/2	10 5/8	7/8	12 1/2	7 7/8	12 1/4	12 3/8	1/2	3/8	4 5/8	3 5/8							5.0
3																											
4																											
5																											

STANDARD SIGN R6-3 & R6-3A

WISCONSIN DEPT OF TRANSPORTATION

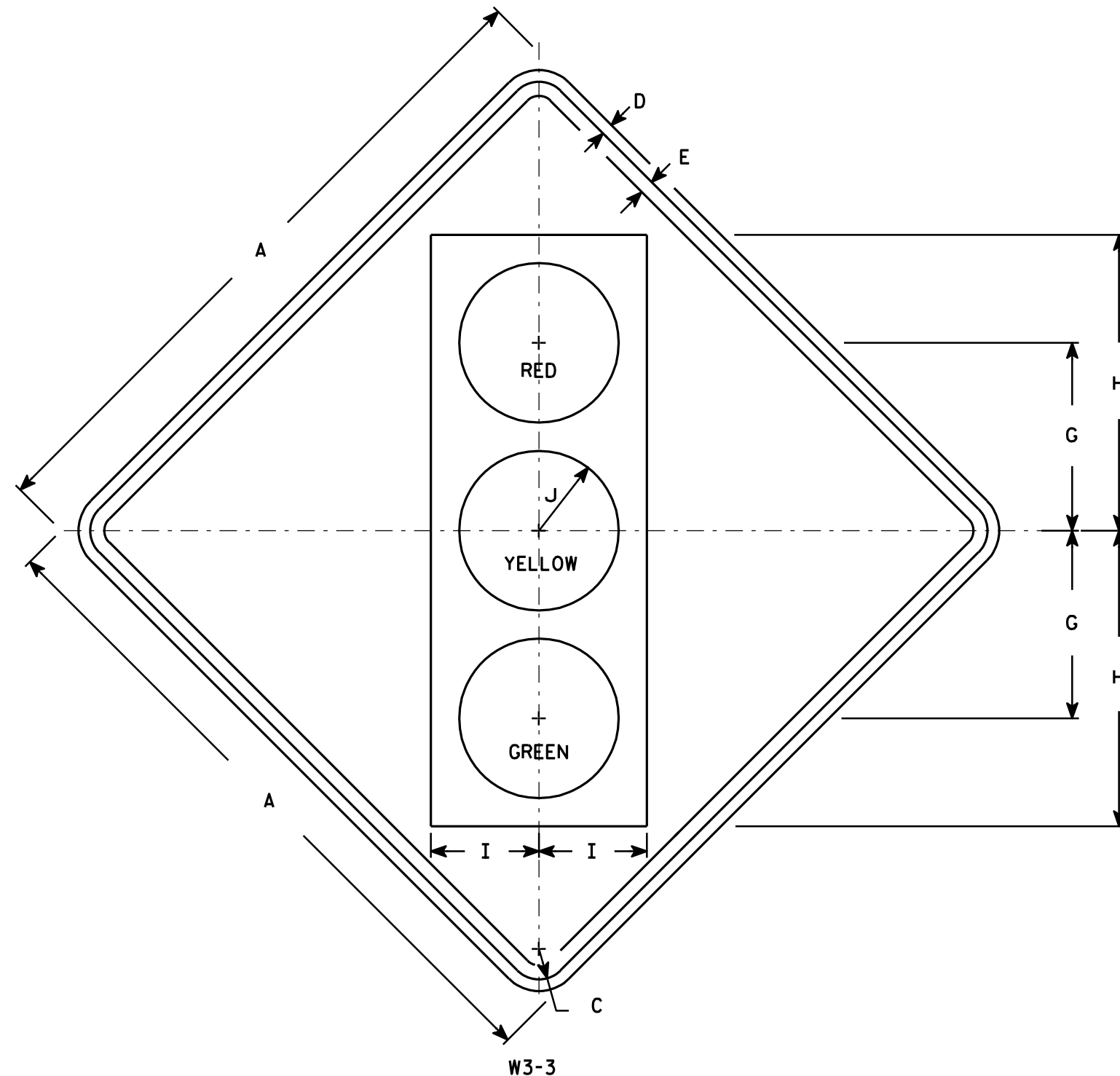
APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 3/31/2011 PLATE NO. R6-3.5

PROJECT NO:

SHEET NO:

E



NOTES

- Sign is Type II - Type F Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Yellow
Message - See Note 4
- Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.
- Symbol and border are non-reflective black.
Top circle - Type H Reflectorized Red
Center circle - Same as background
Bottom circle - Type H Reflectorized Green

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	30		1 3/8	1/2	5/8		8 3/4	13 3/4	5	3 3/4																	6.25
2S	36		1 5/8	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
2M	36		1 5/8	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
3	36		1 5/8	5/8	3/4		10	15 3/4	5 3/4	4 1/4																	9.0
4	48		2 1/4	3/4	1		12 1/2	20	7 1/2	5																	16.0
5	48		2 1/4	3/4	1		12 1/2	20	7 1/2	5																	16.0

PROJECT NO:	HWY:	COUNTY:	SHEET NO:	E
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STANDARD SIGN W3-3	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> for State Traffic Engineer
DATE 6/7/10	PLATE NO. W3-3.11

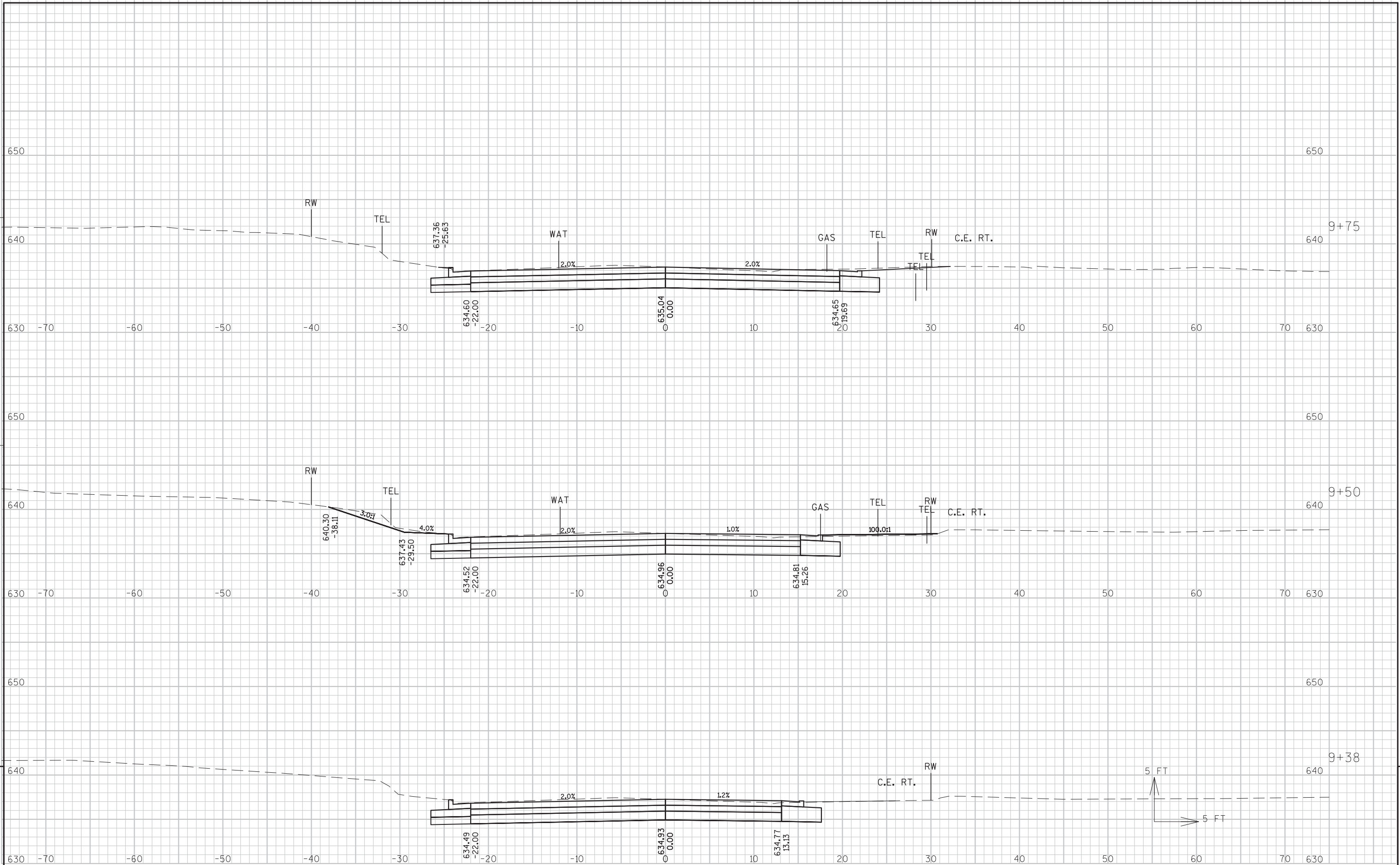
ARGONNE STREET																		
STATION	Distance	Area					Incremental Volume (Unadjusted)					Cumulative Vol (CY)					Mass Ordinate	
		Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	EBS	Salvaged/Unusable					Expanded		Expanded Marsh	Reduced Marsh	Reduced EBS		
							Cut Note 1	Pavement Material Note 2	Fill Note 3	Marsh Exc	EBS	Cut 1.00	Fill 1.25	Backfill 1.50	in Fill 0.60	In Fill 0.80		
																		(SF)
9+50		102.0	10.8	0.0	0.0	0.0												
9+75	25	113.6	10.8	0.0	0.0	0.0	100	10	0	0	0	100	0	0	0	0	90	
10+00	25	134.3	10.8	0.0	0.0	0.0	115	10	0	0	0	215	0	0	0	0	195	
10+25	25	158.7	10.8	0.0	0.0	0.0	136	10	0	0	0	350	0	0	0	0	320	
10+50	25	169.6	10.8	2.5	0.0	0.0	152	10	1	0	0	502	1	0	0	0	461	
10+75	25	170.5	10.8	2.2	0.0	0.0	157	10	2	0	0	660	4	0	0	0	606	
11+00	25	170.1	10.8	1.7	0.0	0.0	158	10	2	0	0	817	6	0	0	0	751	
11+25	25	171.0	10.8	1.0	0.0	0.0	158	10	1	0	0	975	8	0	0	0	897	
11+50	25	161.8	10.8	0.0	0.0	0.0	154	10	0	0	0	1129	9	0	0	0	1041	
11+75	25	159.8	10.8	0.0	0.0	0.0	149	10	0	0	0	1278	9	0	0	0	1180	
12+00	25	169.9	10.8	0.0	0.0	0.0	153	10	0	0	0	1431	9	0	0	0	1322	
12+25	25	172.5	10.8	0.0	0.0	0.0	159	10	0	0	0	1589	9	0	0	0	1471	
12+50	25	179.5	10.8	0.0	0.0	0.0	163	10	0	0	0	1752	9	0	0	0	1624	
12+75	25	185.6	10.8	0.0	0.0	0.0	169	10	0	0	0	1921	9	0	0	0	1783	
13+00	25	185.5	10.8	0.0	0.0	0.0	172	10	0	0	0	2093	9	0	0	0	1945	
13+25	25	187.9	10.8	0.0	0.0	0.0	173	10	0	0	0	2266	9	0	0	0	2108	
13+50	25	176.0	10.8	0.0	0.0	0.0	168	10	0	0	0	2435	9	0	0	0	2266	
13+75	25	177.6	10.8	0.0	0.0	0.0	164	10	0	0	0	2598	9	0	0	0	2420	
14+00	25	174.3	10.8	0.0	0.0	0.0	163	10	0	0	0	2761	9	0	0	0	2573	
14+25	25	201.3	10.8	0.0	0.0	0.0	174	10	0	0	0	2935	9	0	0	0	2736	
14+50	25	231.3	27.0	0.0	0.0	0.0	200	18	0	0	0	3135	9	0	0	0	2919	
14+75	25	231.0	27.0	0.0	0.0	0.0	214	25	0	0	0	3349	9	0	0	0	3108	
SUBTOTAL							3349	233		7	0	0						

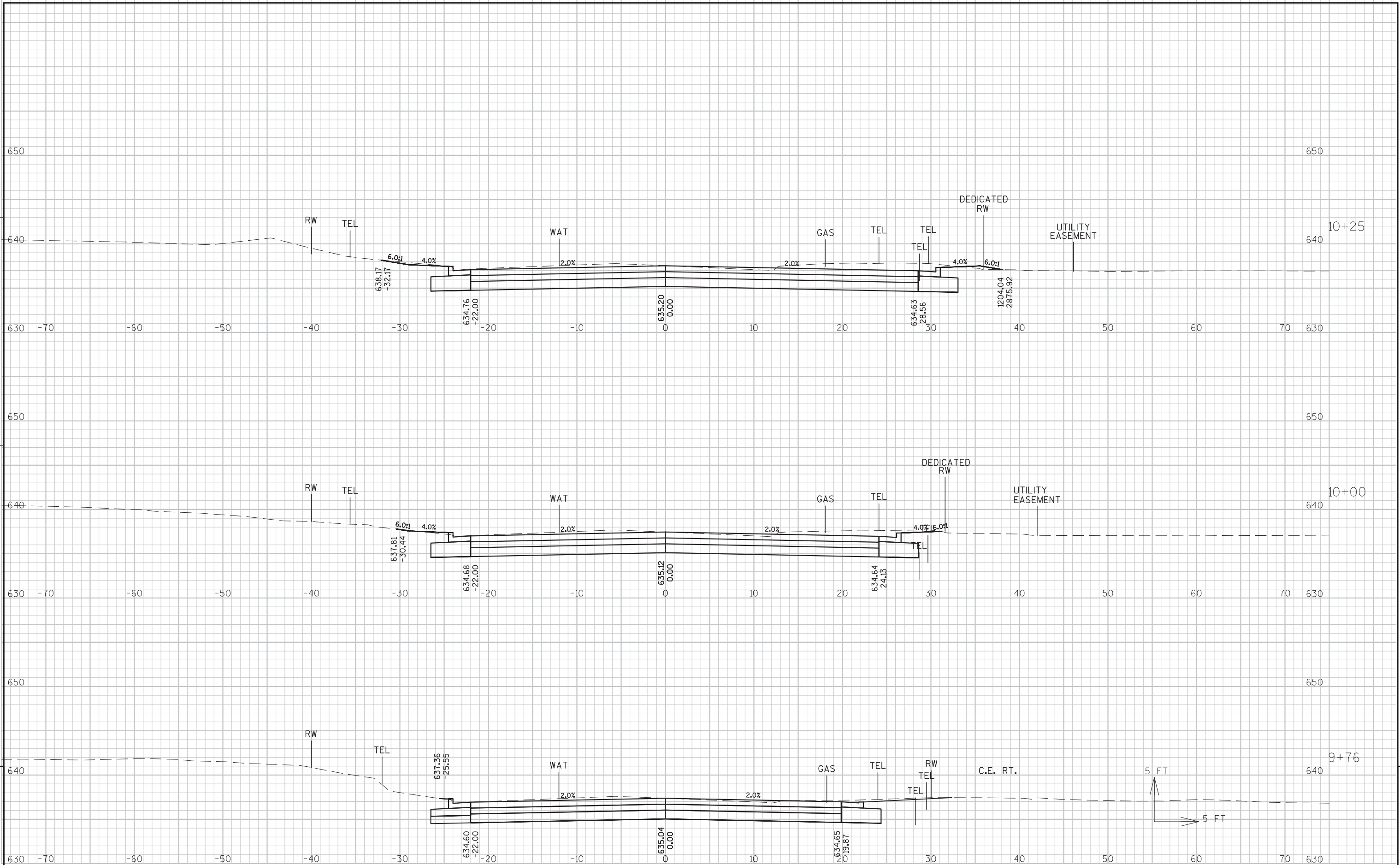
Notes:	
1 - Cut	Pavement material
2 - Salvaged/Unusable Pavement Material	This does not show up in cross sections
3 - Fill	Exc volume
4 - Expanded Marsh Backfill	Will be backfilled with Cut or Borrow
5 - Reduced Marsh in Fill	used in Fill
6 - Reduced EBS in Fill	used in Fill
7 - Mass Ordinate	Cut or Borrow: [(Cut) - ((Fill - Expanded

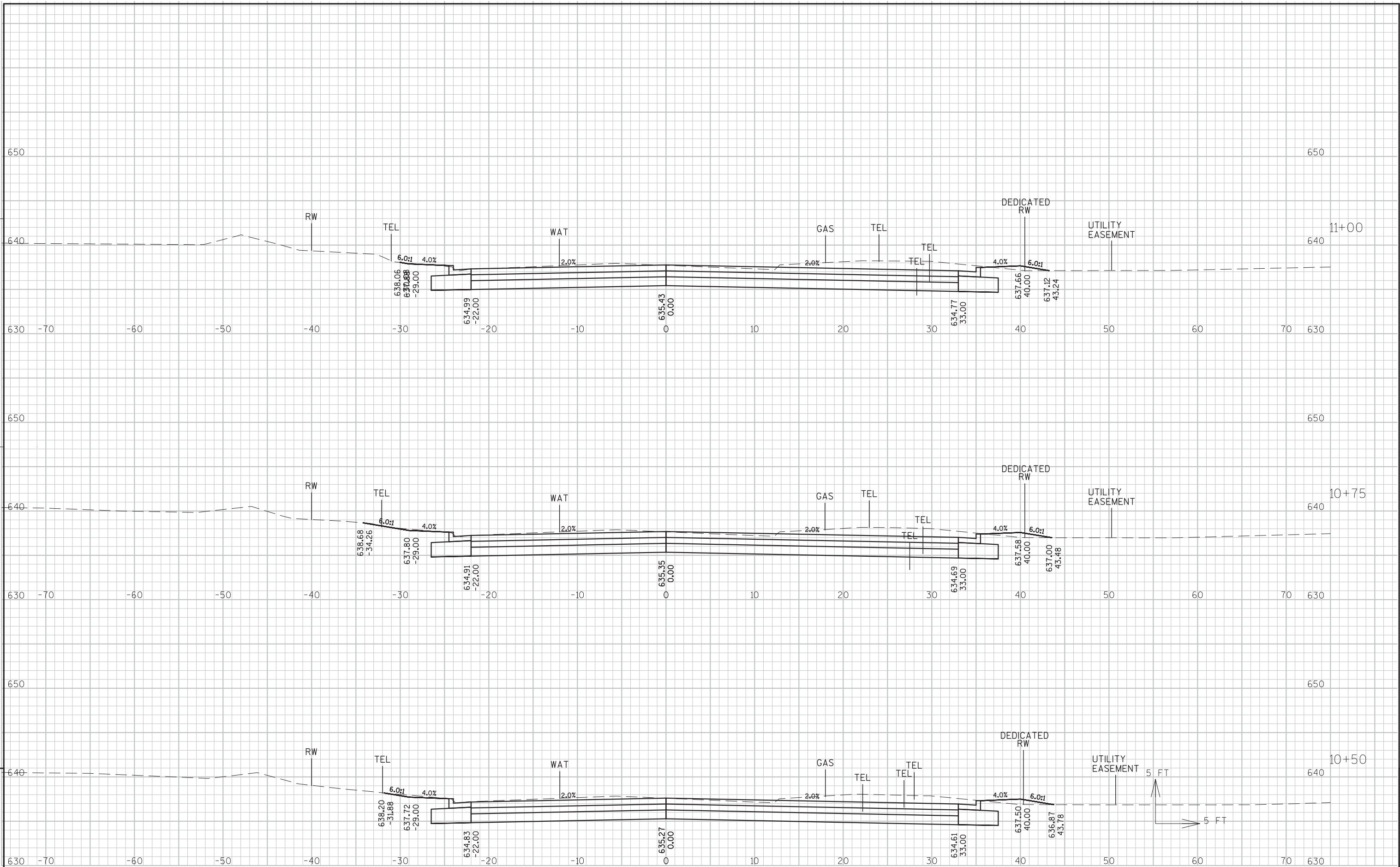
LOMBARDI AVENUE - RIGHT TURN LANE																			
STATION	Distance	Area					Incremental Volume (Unadjusted)					Cumulative Vol (CY)						Mass Ordinate	
		Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	EBS	Salvaged/Unusable					Expanded		Expanded Marsh	Reduced Marsh	Reduced EBS			
							Cut Note 1	Pavement Material Note 2	Fill Note 3	Marsh Exc	EBS	Cut 1.00	Fill 1.25	Backfill 1.50	in Fill 0.60	In Fill 0.80			
																	(SF)		(SF)
113+25		13.6	0.0	12.2	0.0	0.0													
113+50	25	21.5	0.0	29.0	0.0	0.0	16	0	19	0	0	16	24	0		0	0	-8	
113+75	25	23.6	0.0	47.9	0.0	0.0	21	0	36	0	0	37	68	0		0	0	-31	
114+00	25	25.8	0.0	60.9	0.0	0.0	23	0	50	0	0	60	131	0		0	0	-71	
114+25	25	28.8	0.0	56.9	0.0	0.0	25	0	55	0	0	85	199	0		0	0	-114	
114+50	25	30.3	0.0	49.9	0.0	0.0	27	0	49	0	0	113	261	0		0	0	-149	
114+75	25	35.5	0.0	44.4	0.0	0.0	30	0	44	0	0	143	316	0		0	0	-173	
115+00	25	33.6	0.0	38.7	0.0	0.0	32	0	38	0	0	175	364	0		0	0	-189	
115+25	25	35.0	0.0	31.3	0.0	0.0	32	0	32	0	0	207	404	0		0	0	-198	
115+50	25	34.4	0.0	24.1	0.0	0.0	32	0	26	0	0	239	437	0		0	0	-198	
115+75	25	35.1	0.0	19.8	0.0	0.0	32	0	20	0	0	271	462	0		0	0	-191	
116+00	25	35.3	0.0	16.7	0.0	0.0	33	0	17	0	0	304	483	0		0	0	-179	
116+25	25	35.5	0.0	15.4	0.0	0.0	33	0	15	0	0	337	502	0		0	0	-165	
116+50	25	34.7	0.0	14.0	0.0	0.0	33	0	14	0	0	369	519	0		0	0	-150	
116+75	25	36.0	0.0	9.9	0.0	0.0	33	0	11	0	0	402	532	0		0	0	-131	
117+00	25	35.9	0.0	7.8	0.0	0.0	33	0	8	0	0	435	543	0		0	0	-108	
117+25	25	35.7	0.0	6.7	0.0	0.0	33	0	7	0	0	468	551	0		0	0	-83	
117+32	7	35.4	0.0	4.9	0.0	0.0	9	0	2	0	0	477	553	0		0	0	-76	
SUBTOTAL							477	0		442	0	0							

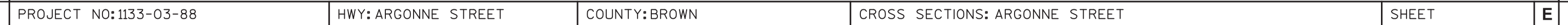
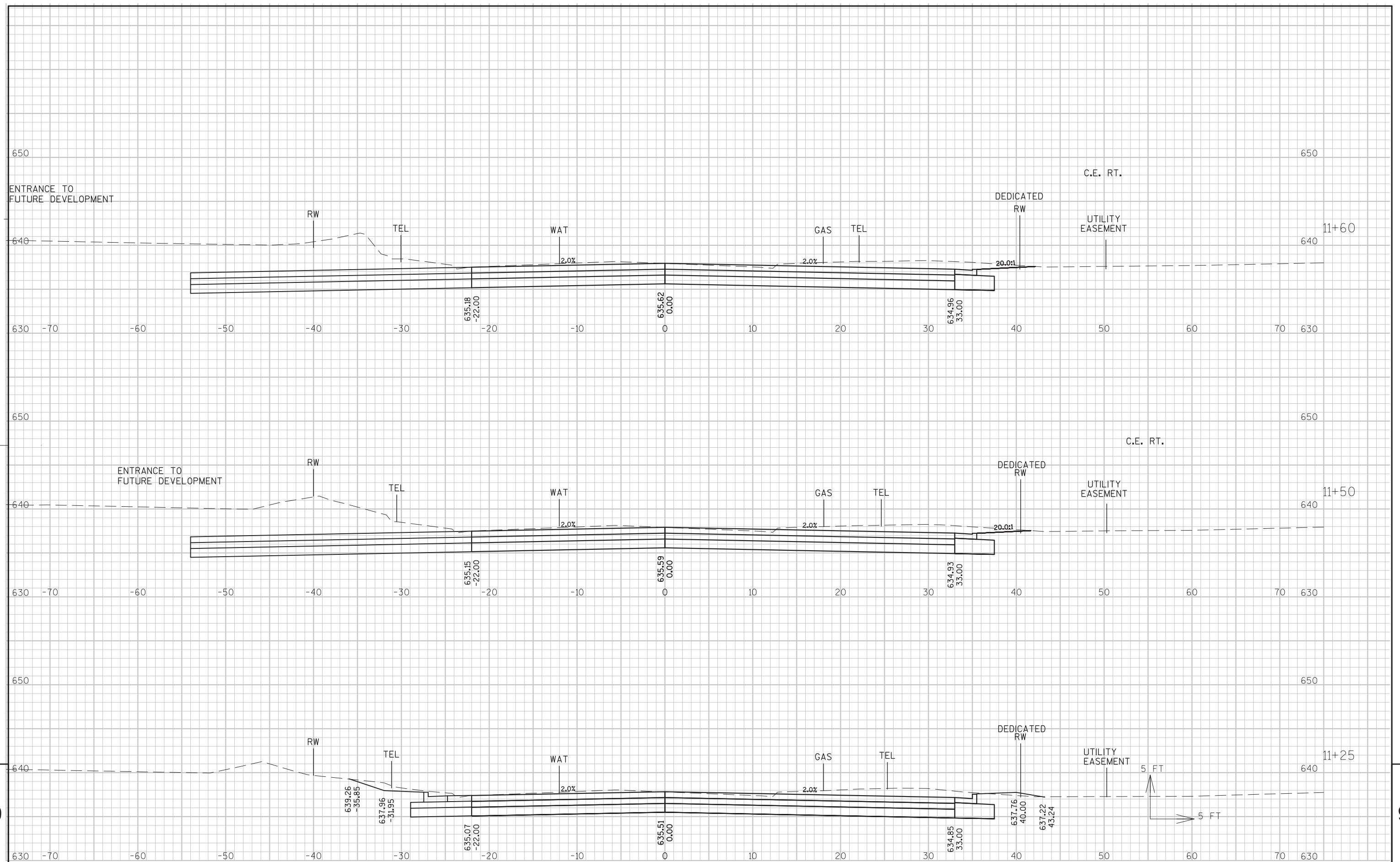
LOMBARDI AVENUE TAPER																		
STATION	Distance	Area					Incremental Volume (Unadjusted)					Cumulative Vol (CY)					Mass Ordinate	
		Cut	Salvaged/Unusable Pavement Material	Fill	Marsh Exc	EBS	Cut Note 1	Pavement Material Note 2	Fill Note 3	Marsh Exc	EBS	Expanded		Expanded Marsh	Reduced Marsh	Reduced EBS		
												Cut 1.00	Fill 1.25	Backfill 1.50	in Fill 0.60	In Fill 0.80		
(SF)	(SF)	(SF)	(SF)	(SF)	(CY)	(CY)	(CY)	(CY)	(CY)	Note 1		Note 4	Note 5	Note 6	Note 7			
119+50		43.7	0.0	0.0	0.0	0.0												
119+75	25	32.3	0.0	5.7	0.0	0.0	35	0	3	0	0	35	3	0	0	0	32	
120+00	25	24.4	0.0	1.4	0.0	0.0	26	0	3	0	0	61	7	0	0	0	54	
120+25	25	16.4	0.0	1.0	0.0	0.0	19	0	1	0	0	80	9	0	0	0	72	
120+50	25	5.9	0.0	1.0	0.0	0.0	10	0	1	0	0	91	10	0	0	0	81	
120+75	25	7.2	0.0	0.6	0.0	0.0	6	0	1	0	0	97	11	0	0	0	86	
SUBTOTAL							97	0		9	0	0						

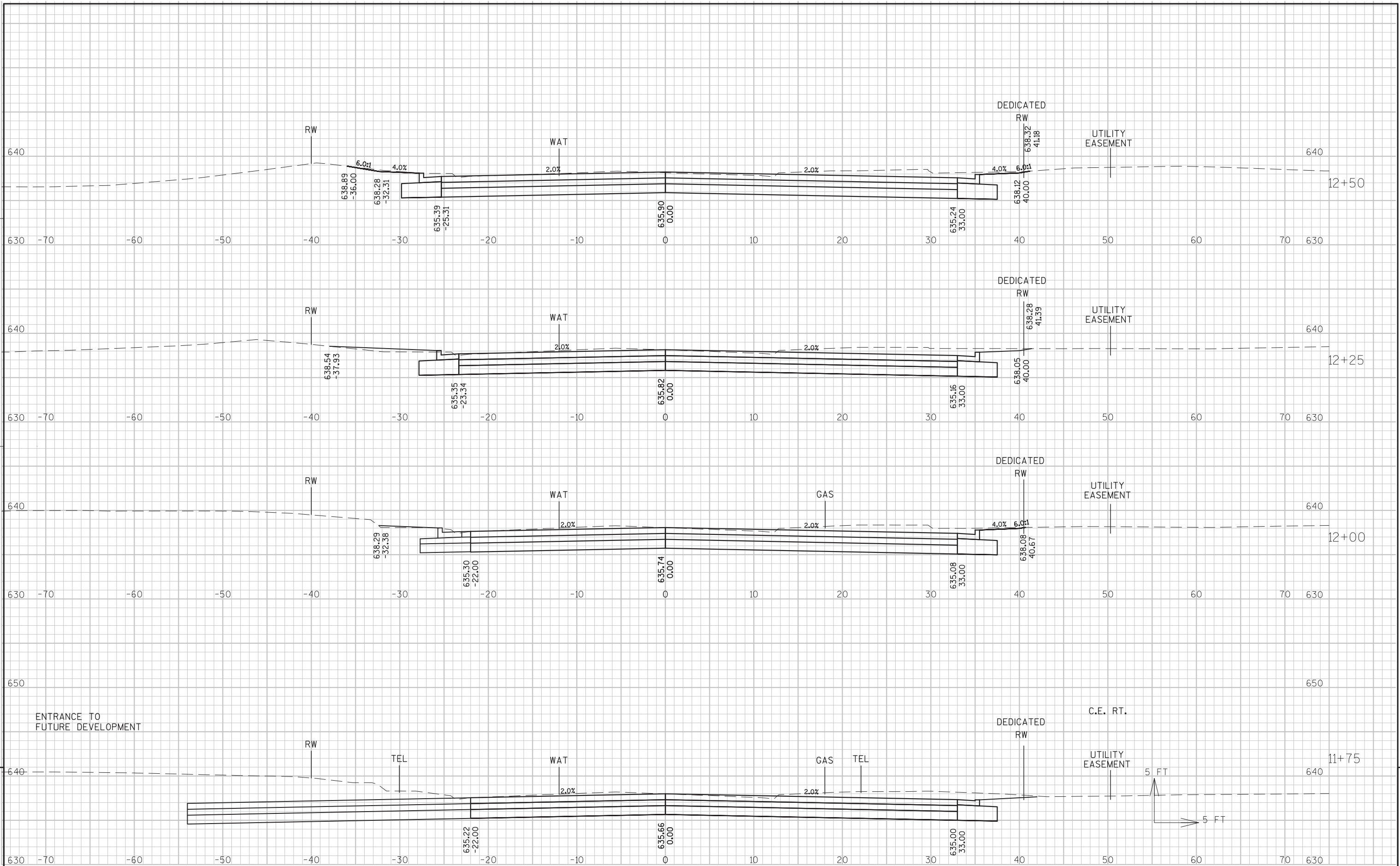
Notes:	
1 - Cut	Pavement material
2 - Salvaged/Unusable Pavement Material	This does not show up in cross sections
3 - Fill	Exc volume
4 - Expanded Marsh Backfill	Will be backfilled with Cut or Borrow
5 - Reduced Marsh in Fill	used in Fill
6 - Reduced EBS in Fill	used in Fill
7 - Mass Ordinate	Cut or Borrow: [(Cut) - ((Fill - Expanded

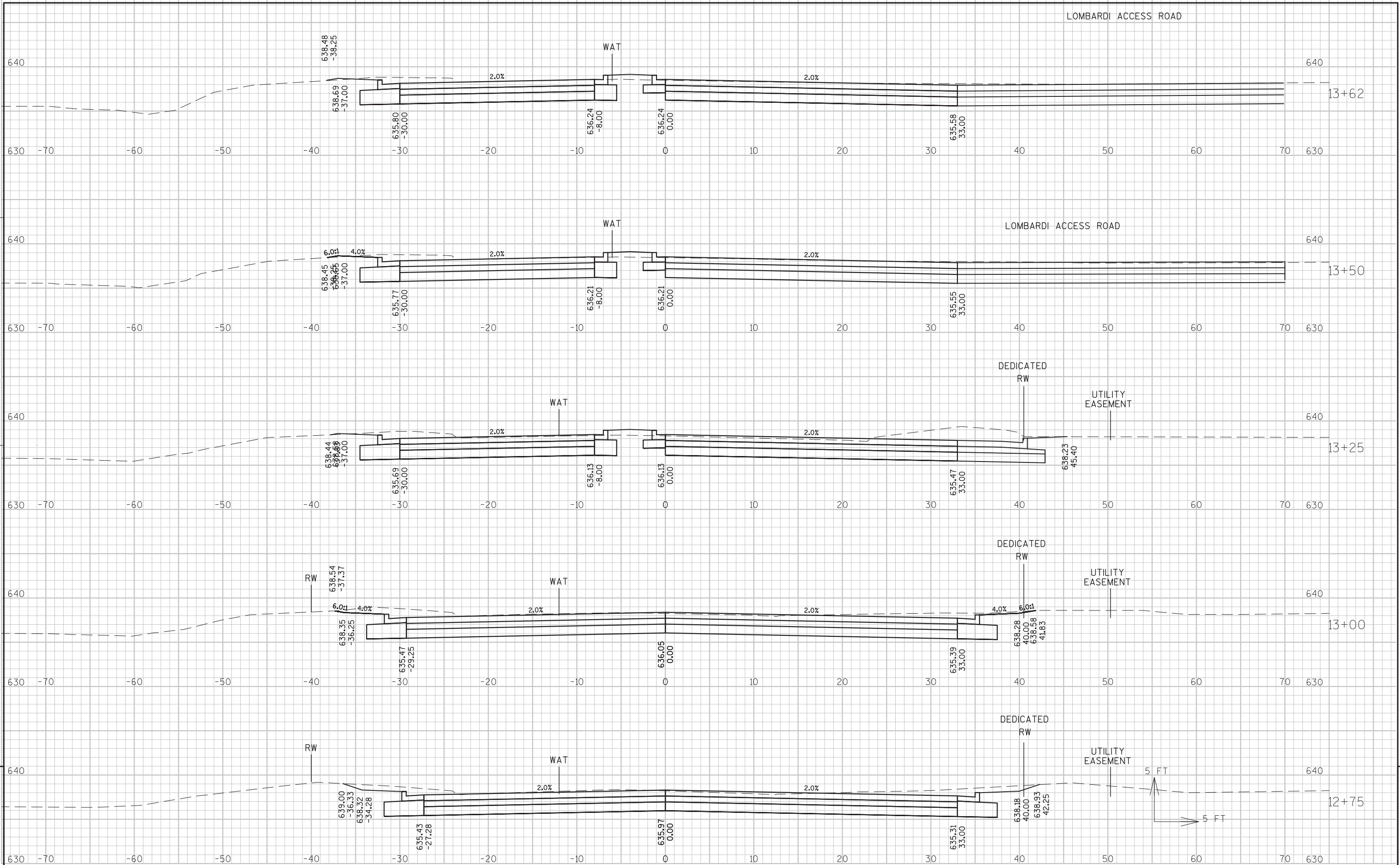


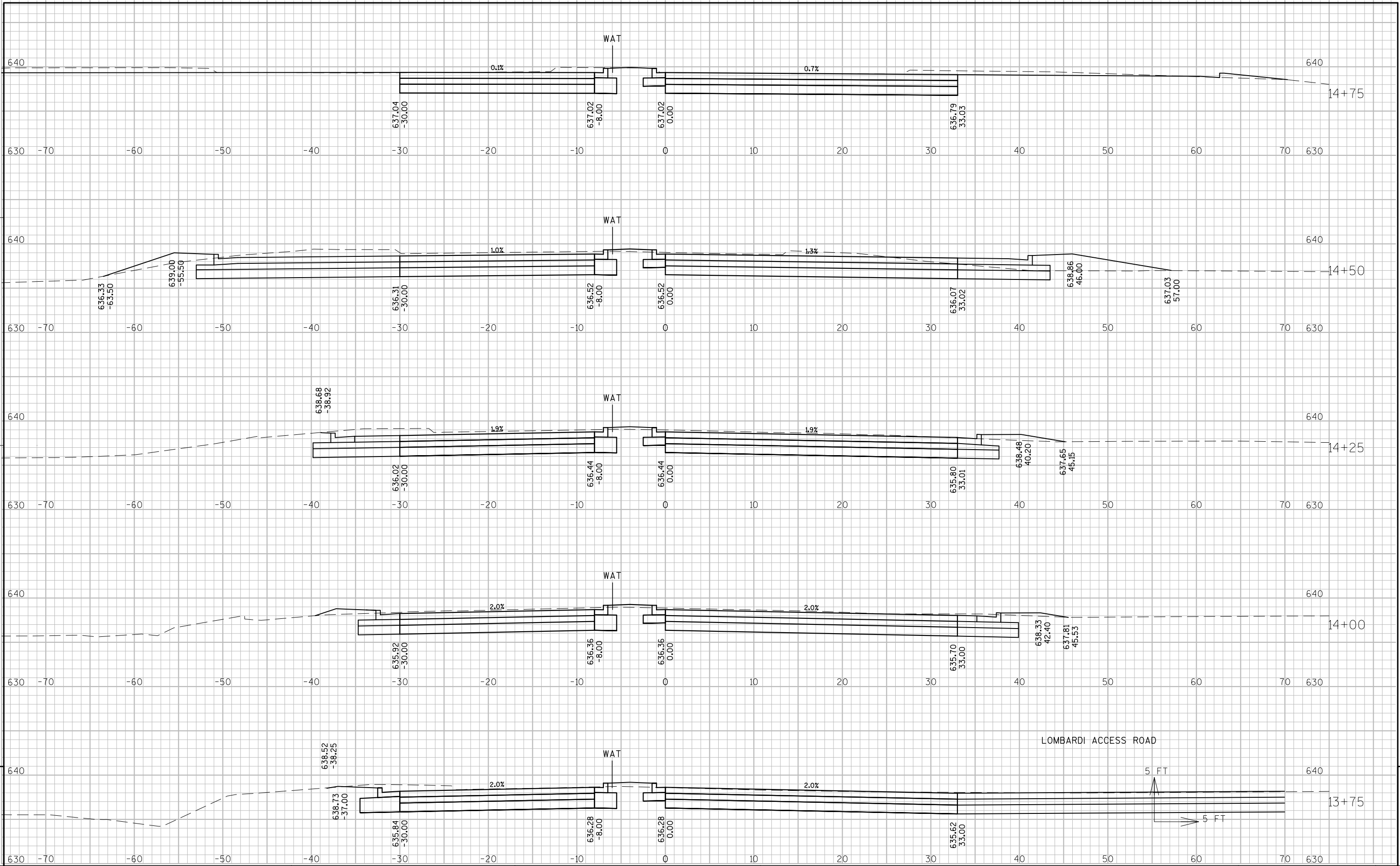


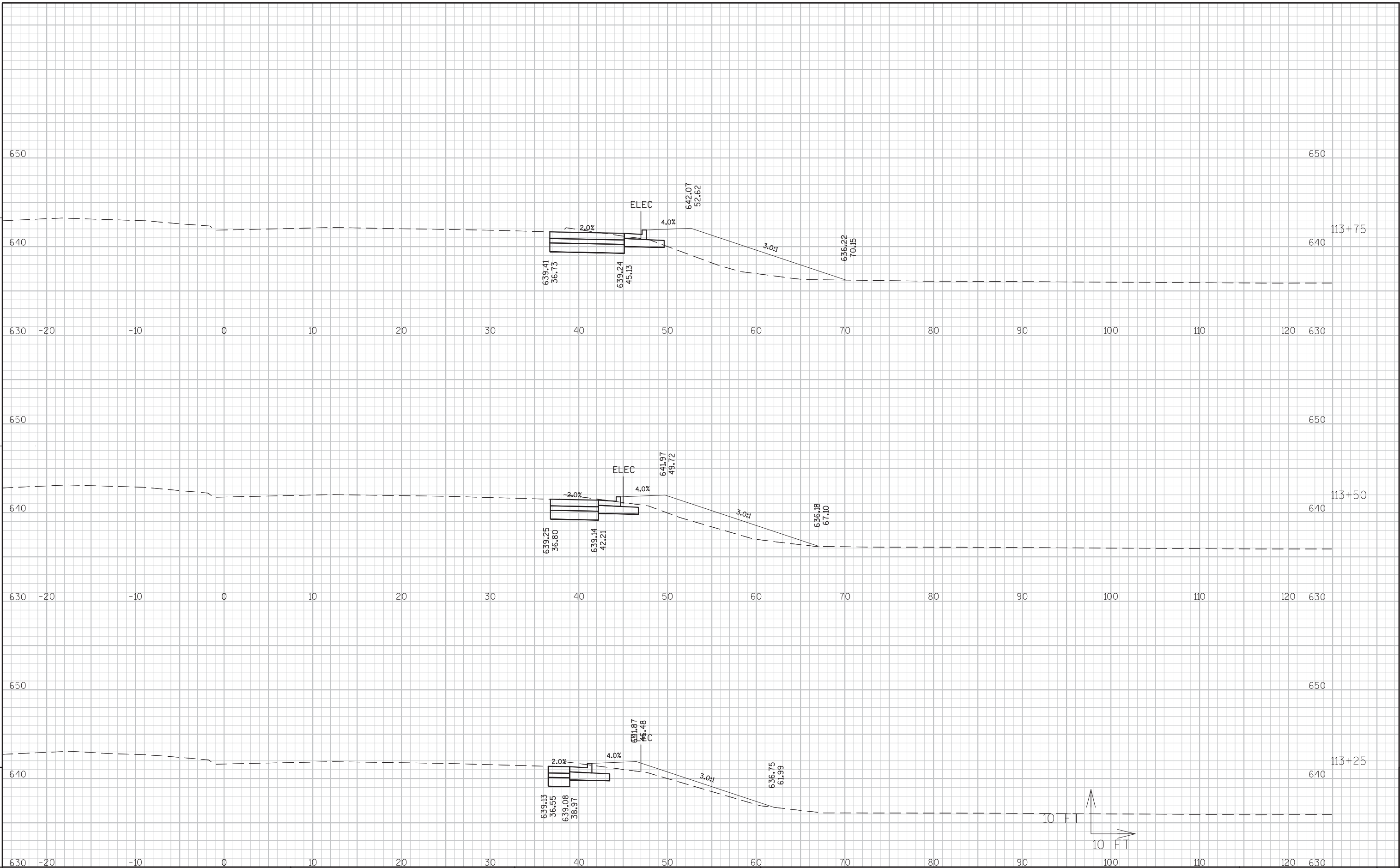


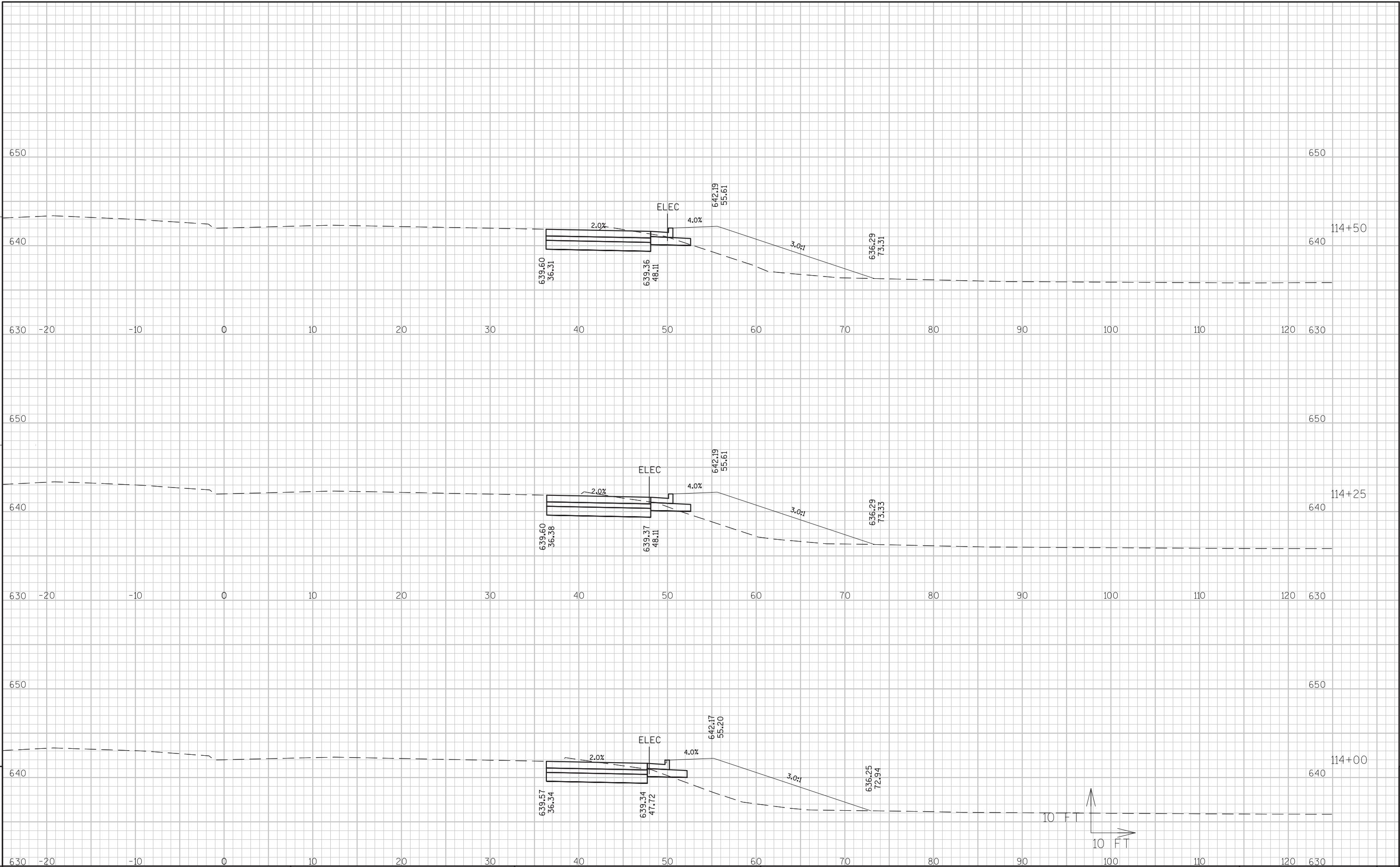


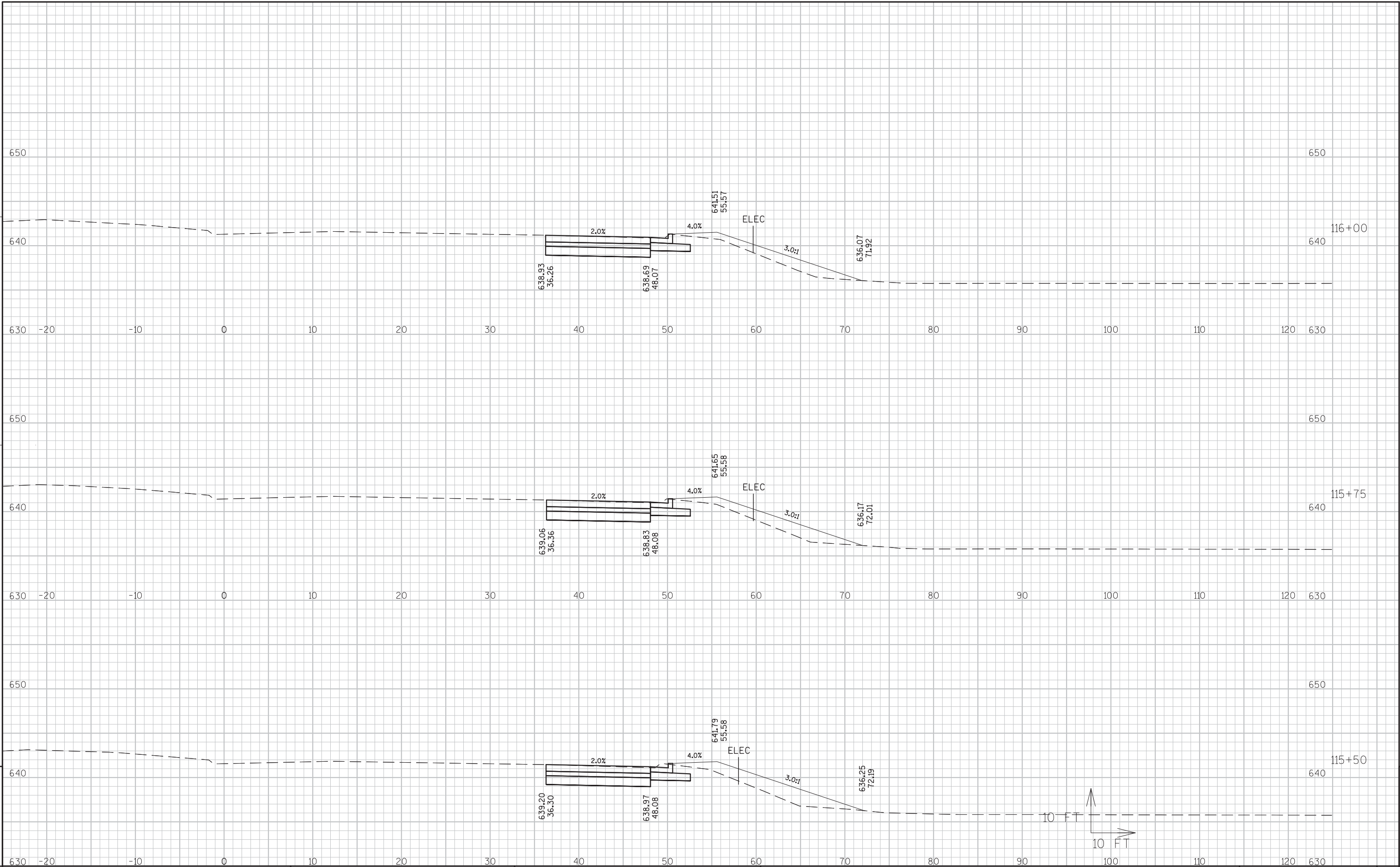


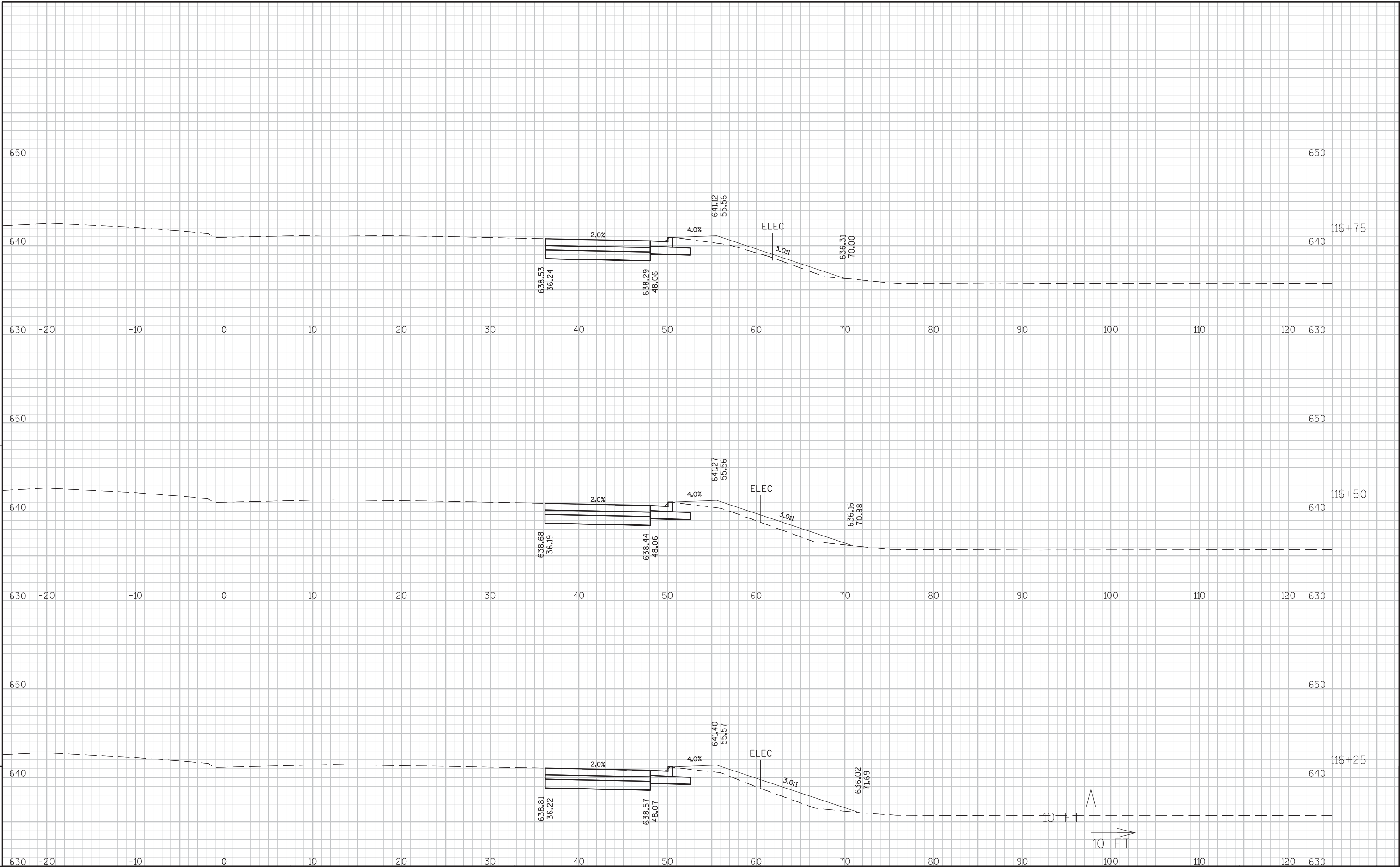


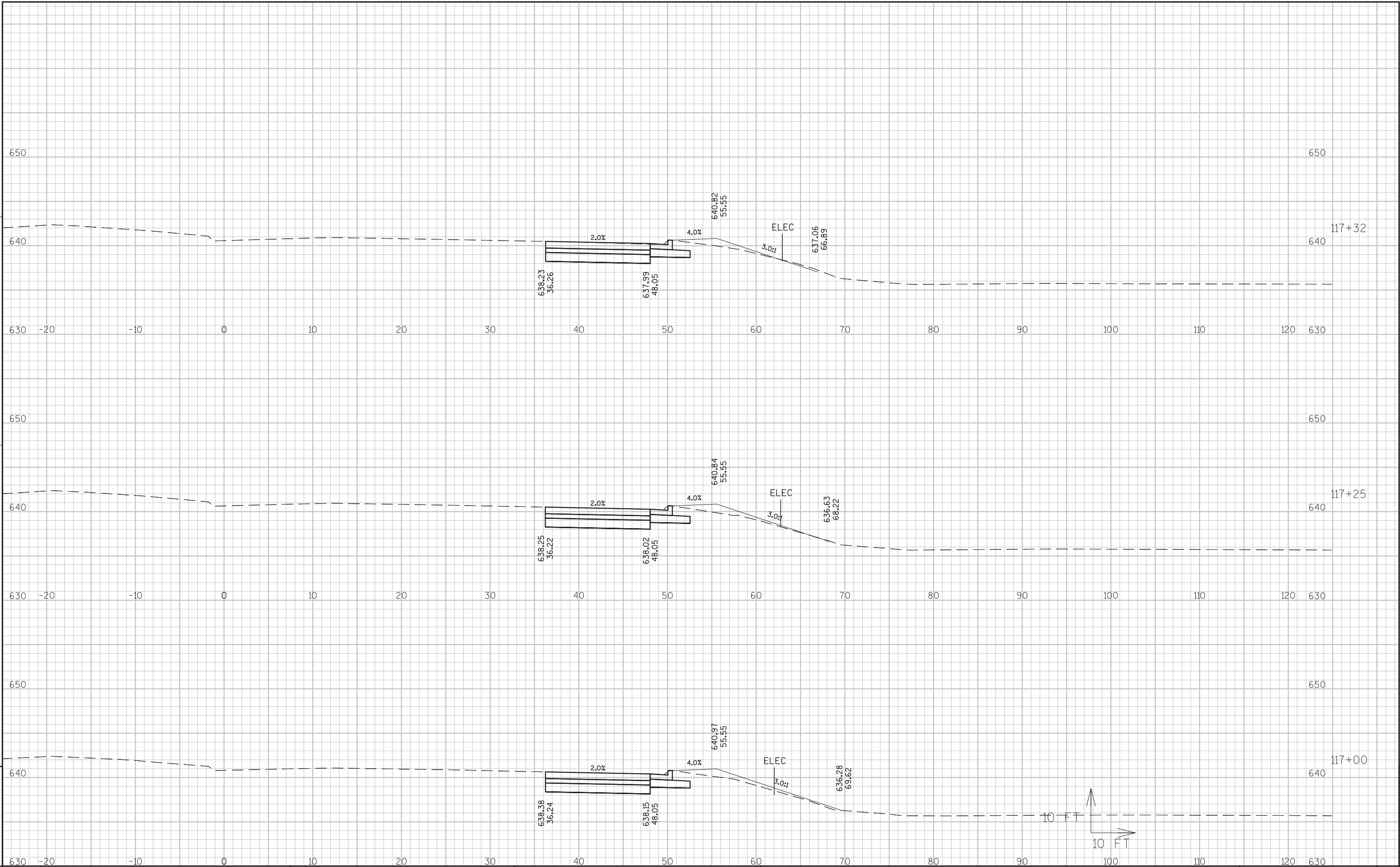


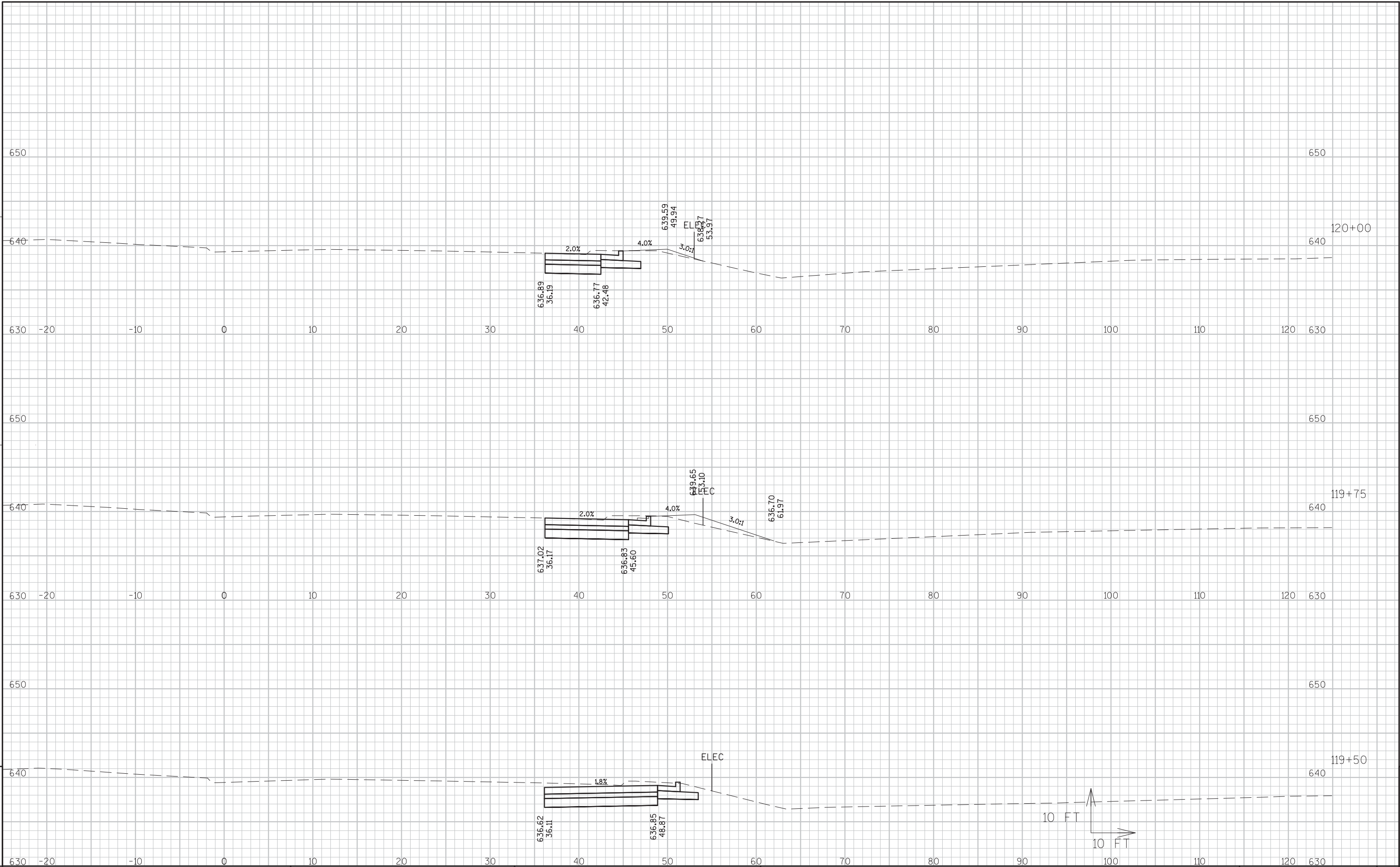


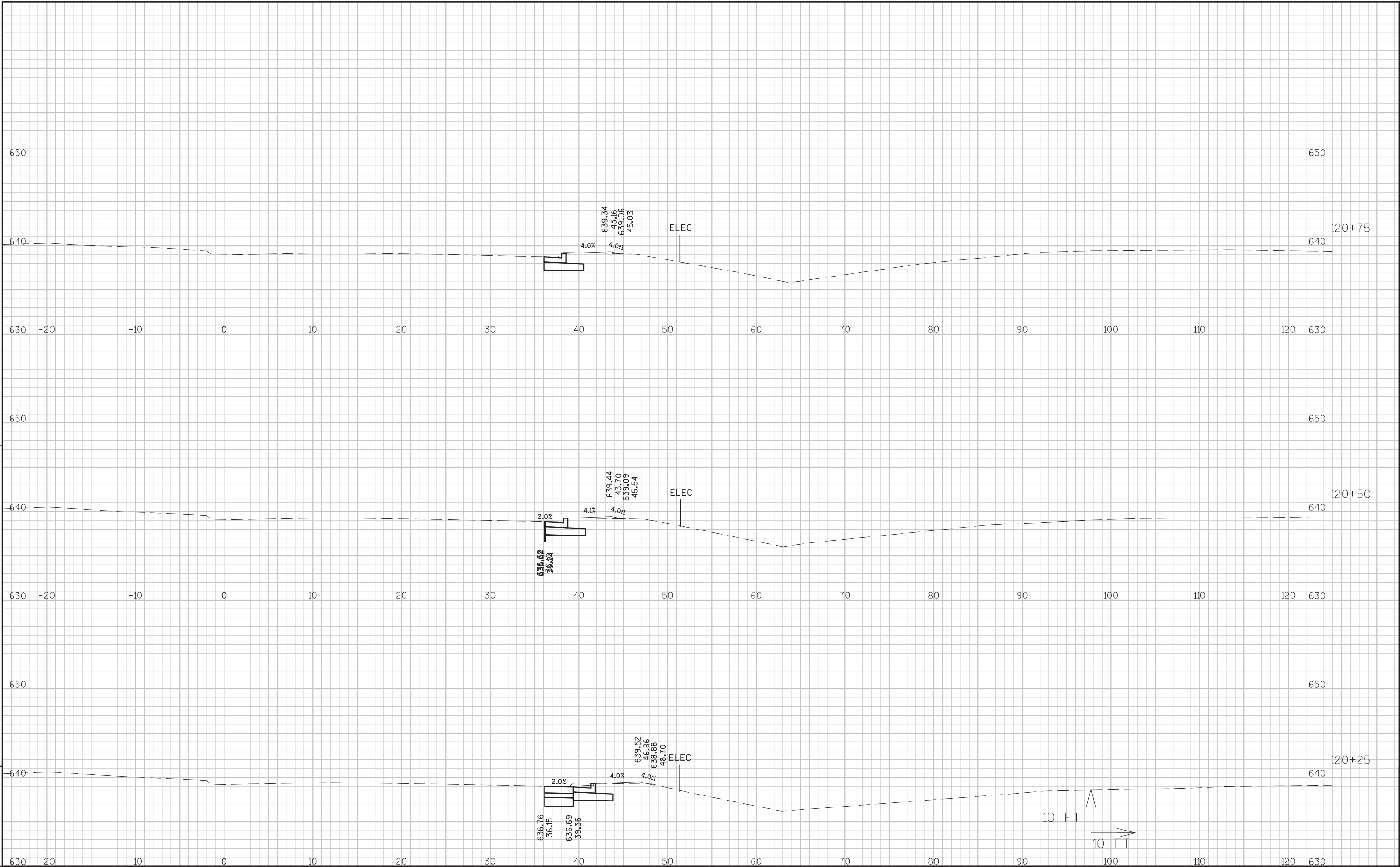














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