

WKE

PROJECT ID: 1030-24-81
WITH: N/A

COUNTY: RACINE

MAR 13

ORDER OF SHEETS

Section No. 1	Title
Section No. 2	Typical Sections and Details (Includes Erosion Control)
Section No. 3	Estimate of Quantities
Section No. 3	Miscellaneous Quantities
Section No. 4	Right of Way Plat
Section No. 5	Plan and Profile
Section No. 6	Standard Detail Drawings
Section No. 7	Sign Plates
Section No. 8	Structure Plans
Section No. 9	Computer Earthwork Data
Section No. 9	Cross Sections

TOTAL SHEETS = 88



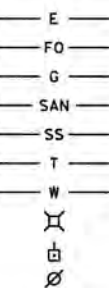
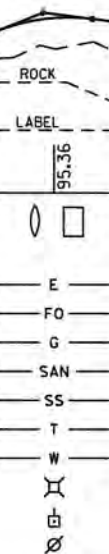
DESIGN DESIGNATION

A.A.D.T. 2010	N/A
A.A.D.T. 2035	N/A
D.H.V.	N/A
D.D.	N/A
T.	N/A
DESIGN SPEED	30 MPH
ESALS	N/A

CONVENTIONAL SYMBOLS

PLAN	
CORPORATE LIMITS	
PROPERTY LINE	
LOT LINE	
LIMITED HIGHWAY EASEMENT	
EXISTING RIGHT OF WAY	
PROPOSED OR NEW R/W LINE	
SLOPE INTERCEPT	
REFERENCE LINE	
EXISTING CULVERT	
PROPOSED CULVERT (Box or Pipe)	
COMBUSTIBLE FLUIDS	
MARSH AREA	
WOODED OR SHRUB AREA	

PROFILE	
GRADE LINE	
ORIGINAL GROUND	
MARSH OR ROCK PROFILE (To be noted as such)	
SPECIAL DITCH	
GRADE ELEVATION	
CULVERT (Profile View)	
UTILITIES	
ELECTRIC	
FIBER OPTIC	
GAS	
SANITARY SEWER	
STORM SEWER	
TELEPHONE	
WATER	
UTILITY PEDESTAL	
POWER POLE	
TELEPHONE POLE	



LAYOUT
SCALE 0 1 MI.

TOTAL NET LENGTH OF CENTERLINE = 0.000 MI.

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), RACINE COUNTY, NAD 1983(97)

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988(91), NAVD88(91)

FILE NAME : Z:\Racine\CADDS\13\13_AccessRoad\CDS\010101_+1.dgn

PLOT DATE : 10/12/2012

PLOT BY : kld

PLOT NAME :

PLOT SCALE : 1:10560

WISDOT/CADD SHEET 10

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PLAN OF PROPOSED IMPROVEMENT
N-S FREEWAY STH 11 INTERCHANGE
ACCESS ROAD RECONSTRUCTION
IH-94
RACINE COUNTY

STATE PROJECT NUMBER
1030-24-81

T-3-N

R-21-E

R-22-E

YORKVILLE

MT. PLEASANT

END PROJECT 1030-24-81
STA. 79B+80.00

BEGIN PROJECT 1030-24-81
STA. 74B+21.30
Y=175068.46
X=594427.96

COORDINATES ON THIS PLAN ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM (WCCS), RACINE COUNTY, NAD 1983(97)

ELEVATIONS SHOWN ON THIS PLAN ARE REFERENCED TO THE NORTH AMERICAN VERTICAL DATUM OF 1988(91), NAVD88(91)

STATE PROJECT

1030-24-81

FEDERAL PROJECT

PROJECT

CONTRACT

ORIGINAL PLANS PREPARED BY
DAAR
ENGINEERING, INC.
www.daarengineering.com
Milwaukee, WI 53212
414-225-9817

10/31/2012

10/31/2012

ORIGINAL PLANS PREPARED BY
EMCS
1300 W. Canal Street, Suite 200
Milwaukee, WI 53233
414.347.3607 FAX 414.347.1347

10/31/2012

10/31/2012

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
PREPARED BY
Surveyor DOT
Designer SE Design Works
Project Manager JOSHUA LEVEQUE
Regional Examiner
Regional Supervisor WAFA ELOAO

APPROVED FOR THE DEPARTMENT

DATE: 10/31/12

10/31/12

UTILITY CONTACTS

TO OBTAIN LOCATION OF
PARTICIPANS' UNDERGROUND
FACILITIES BEFORE YOU DIG IN
WISCONSIN

WIS. STATUTE 182.0175 (1974)
REQUIRES MIN. OF 3 WORK DAYS
NOTICE BEFORE YOU EXCAVATE.



Call 811 3 Work Days Before You Dig
or Toll Free (800) 242-8511
Hearing Impaired TDD (800) 542-2289
www.DiggersHotline.com

AT&T WISCONSIN

MR. TOM KIEFER
AT&T WISCONSIN
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MADISON, WI 53703
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TIME WARNER CABLE
1320 N. MARTIN LUTHER KING JR. DR.
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PHONE: (414) 221-4578
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WISDOT RWIS

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EMCS, INC

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EMAIL: rmckay@wi.rr.com

CANADIAN PACIFIC RAILWAY CO.

MR. JIM KRIEGER, ENGR. PUBLIC WORKS
CANADIAN PACIFIC RAILWAY COMPANY
501 MARQUETTE AVE., SUITE 635
MINNEAPOLIS, MN 55402
PHONE: (612) 904-5994

ORDER OF SECTION 2 DETAIL SHEETS

- GENERAL NOTES
- PROJECT OVERVIEW
- TYPICAL SECTIONS
- CONSTRUCTION DETAILS
- REMOVAL PLAN
- PLAN DETAILS
- EROSION CONTROL
- EXISTING AND PERMANENT SIGNING
- PAVEMENT MARKING
- TRAFFIC CONTROL
- ALIGNMENT PLAN

GENERAL NOTES

NO TREES OR SHRUBS SHALL BE REMOVED WITHOUT APPROVAL OF THE ENGINEER.

THE LOCATIONS OF EXISTING AND PROPOSED UTILITY INSTALLATIONS AS SHOWN ON THE PLANS ARE APPROXIMATE. THERE MAY BE OTHER UTILITY INSTALLATIONS WITHIN THE PROJECT AREA THAT ARE NOT SHOWN. THE PLANS REFLECT UTILITES AS OF SEPETEMBER 2011. UTILITIES INSTALLED OR RELOCATED SINCE THAT TIME ARE NOT REFLECTED.

THE CONTRACTOR SHALL NOTIFY DIGGERS HOTLINE AND AFFECTED UTILITIES PRIOR TO THE START OF WORK. ANY LOCAL MUNICIPAL UTILITY WHICH IS NOT A MEMBER OF THE DIGGERS HOTLINE MUST BE CONTACTED SEPARATELY.

ALL HOLES OR OPENINGS BELOW SUBGRADE RESULTING FROM ABANDONMENT OR REMOVAL OF EXISTING STRUCTURES SHALL BE FILLED WITH GRANULAR BACKFILL. BACKFILL WILL BE CONSIDERED INCIDENTAL TO THE ABANDONMENT OR REMOVAL ITEM.

WHEN THE QUANTITY OF ASPHALTIC CONCRETE PAVEMENT OR BASE COURSE IS MEASURED FOR PAYMENT BY THE TON, THE DEPTH OR THICKNESS OF THE COURSE SHOWN ON THE PLAN IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL AS DIRECTED BY THE ENGINEER.

INLET AND DISCHARGE ELEVATIONS FOR DRAINAGE STRUCTURES SHOWN ON THE PLAN MAY BE ADJUSTED BY THE ENGINEER TO FIT FIELD CONDITIONS

CURB AND GUTTER GRADES ARE GIVEN TO THE FLANGE. CURB AND GUTTER RADIARE MEASURED TO THE FLANGE.

EXISTING DRIVEWAYS AND FIELD ENTRANCES SHALL BE RESTORED IN KIND AS DIRECTED BY THE ENGINEER IN THE FIELD AND AT THE LOCATION DETERMINED BY THE ENGINEER.

TEMPORARY STORAGE OF ANY EXCAVATED MATERIAL WILL NOT BE PERMITTED IN WETLANDS.

BROKEN CONCRETE CONTAINING RE-BAR SHALL NOT BE USED AS RIPRAP.

CROSS SECTIONS SHOWN INCLUDE THE THICKNESS OF TOPSOIL WHERE REQUIRED. TOPSOIL SHALL BE REPLACED WITH 4-INCH TYPICAL DEPTH.

TRAFFIC CONTROL DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS DIRECTED BY THE ENGINEER.

REMOVAL OF EROSION CONTROL DEVICES IS INCLUDED IN THE COST OF THEIR RESPECTIVE BID ITEMS.

THE EROSION CONTROL FEATURES AS SHOWN IN THE PLANS ARE AT SUGGESTED LOCATIONS. EXACT LOCATIONS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.

PRIOR TO ORDERING DRAINAGE PIPES AND STRUCTURES, THE CONTRACTOR SHALL VERIFY RELATED DRAINAGE INFORMATION IN THE PLANS AND PROVIDE DOCUMENTATION TO ENGINEER IN ACCORDANCE WITH THE SPECIFICATIONS.

FERTILIZER SHALL NOT BE USED NEAR NAVIGABLE WATERWAYS OR WETLANDS

ASPHALTIC AND CONCRETE SURFACES INCLUDING DRIVEWAYS AND/OR PARKING LOTS SHALL BE SAWCUT AT THE MATCHLINE AS SHOWN ON THE PLAN DETAILS OR AS DIRECTED BY THE ENGINEER.

LOCATIONS OF DRAINTILE ON THE PLAN ARE BASED ON AS-BUILT OR PROPERTY OWNER INTERVIEWS. DRAINTILE EXPLORATION ITEM IS TO BE USED TO VERIFY THE EXACT SIZE AND LOCATION.

ADDRESS NUMBER SIGNS WILL BE RELOCATED BY LOCAL MUNICIPALITIES. CONTACT MUNICIPALITY PRIOR TO BEGINNING WORK WHICH MAY DISTURB ADDRESS NUMBER SIGNS.

SIGNS IN CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE COVERED. IN LIEU OF COVERING SIGNS, THE CONTRACTOR MAY CHOOSE TO REMOVE AND REINSTALL THEM.

A CONVERSION FACTOR OF 2.10 TONS/CY IS USED TO ESTIMATE QUANTITIES FOR BASE AGGREGATE DENSE.

A CONVERSION FACTOR OF 115 LB/SY/IN IS USED TO ESTIMATE QUANTITIES FOR HMA PAVEMENT.

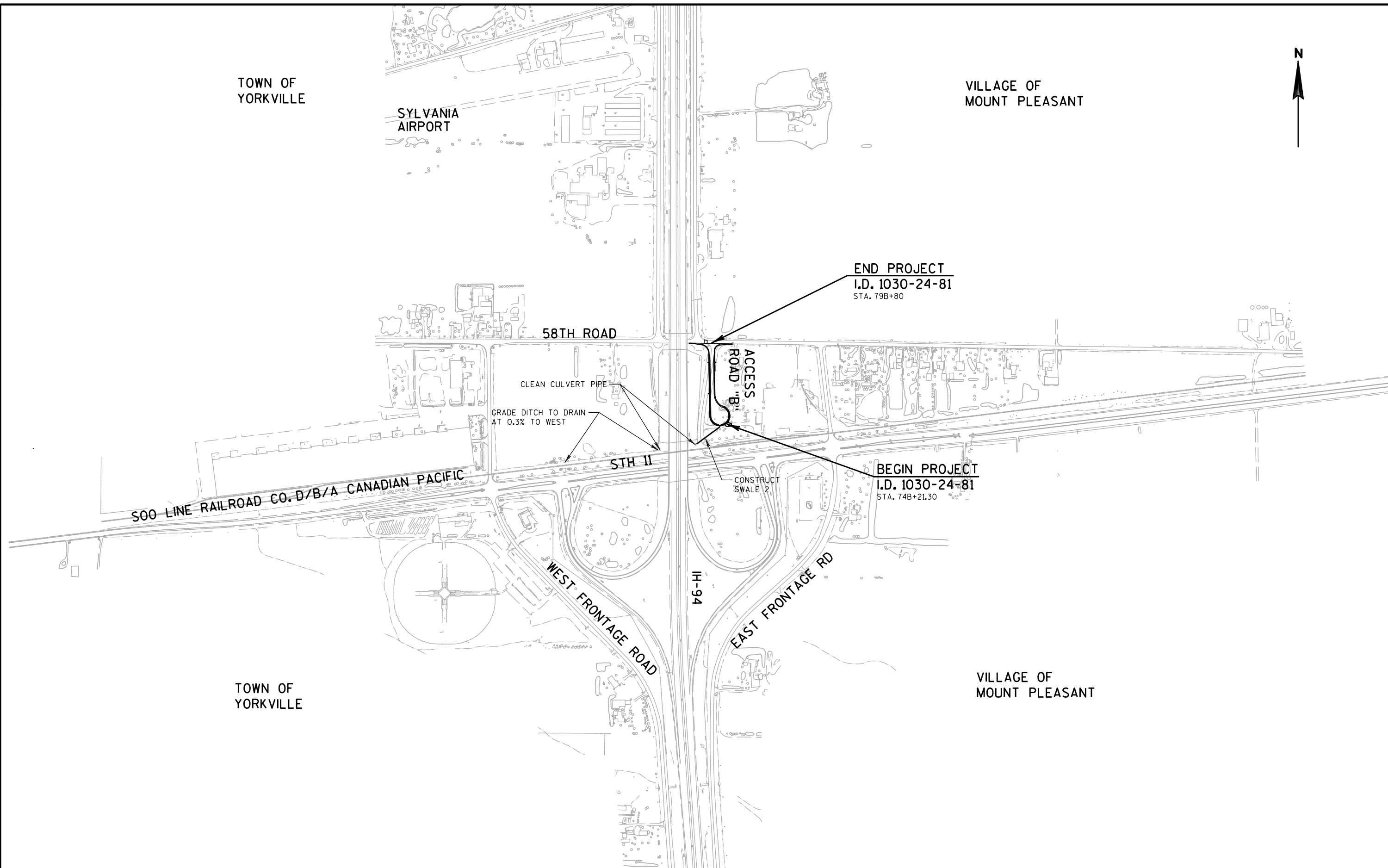
TACK COAT HAS BEEN ESTIMATED AT AN APPLICATION RATE OF 0.025 GALLON PER SQUARE YARD AND SHALL BE APPLIED BETWEEN ALL LAYERS OF ASPHALTIC PAVEMENT.

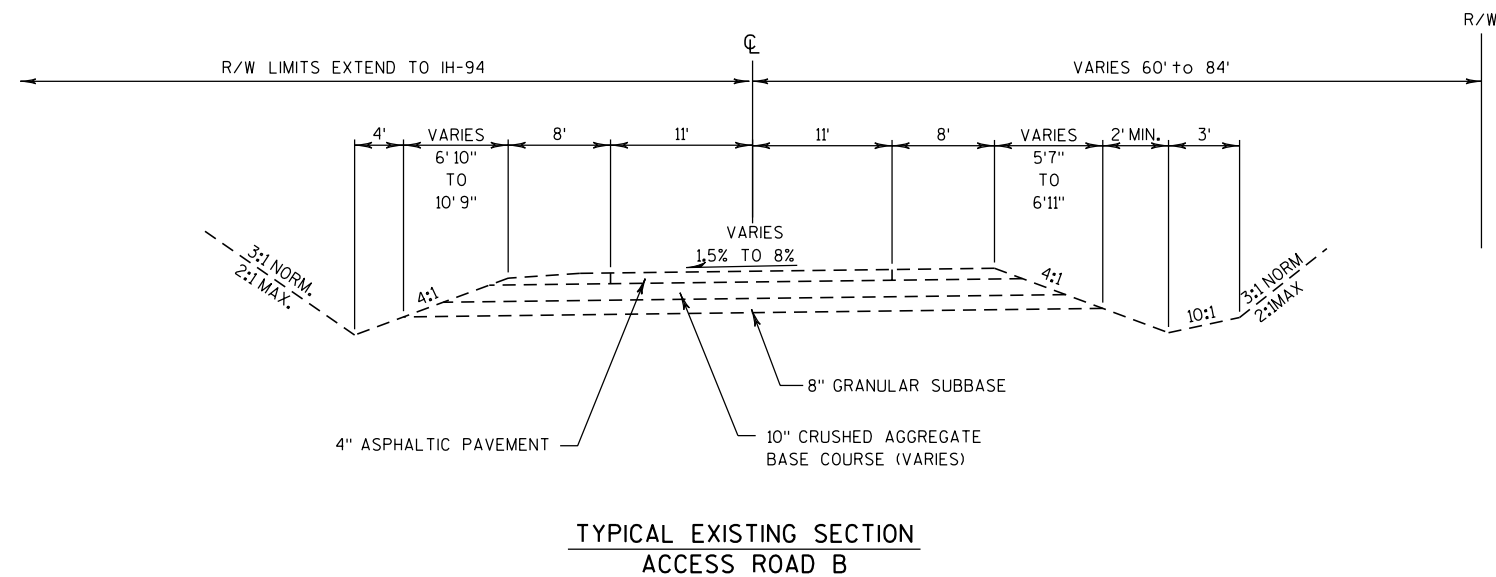
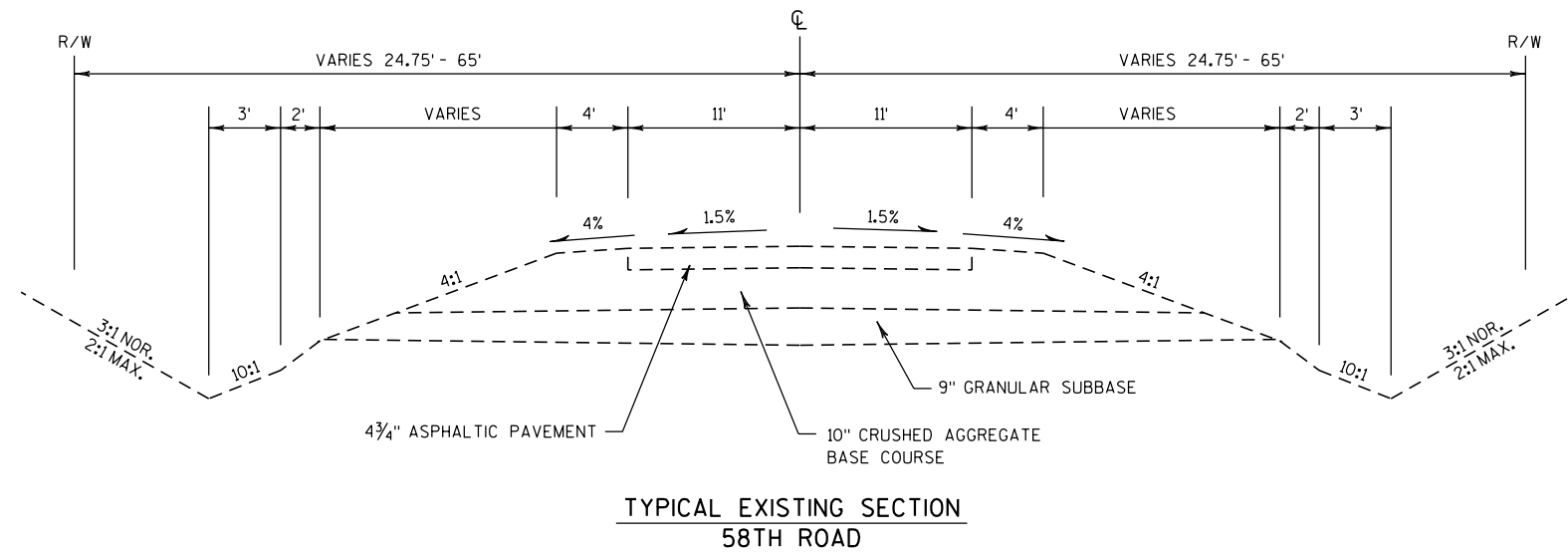
ALL TYPES OF HMA PAVEMENT SHALL BE CONSTRUCTED WITH THE FOLLOWING LAYERS AND GRADATIONS:

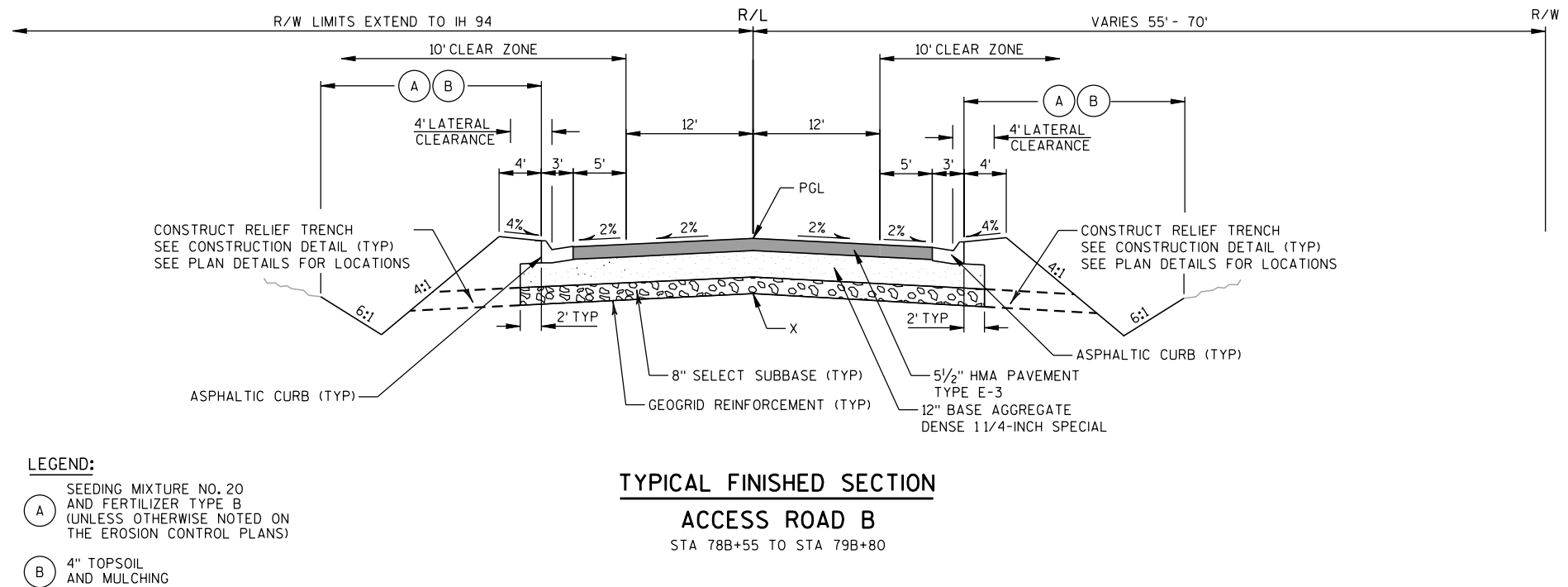
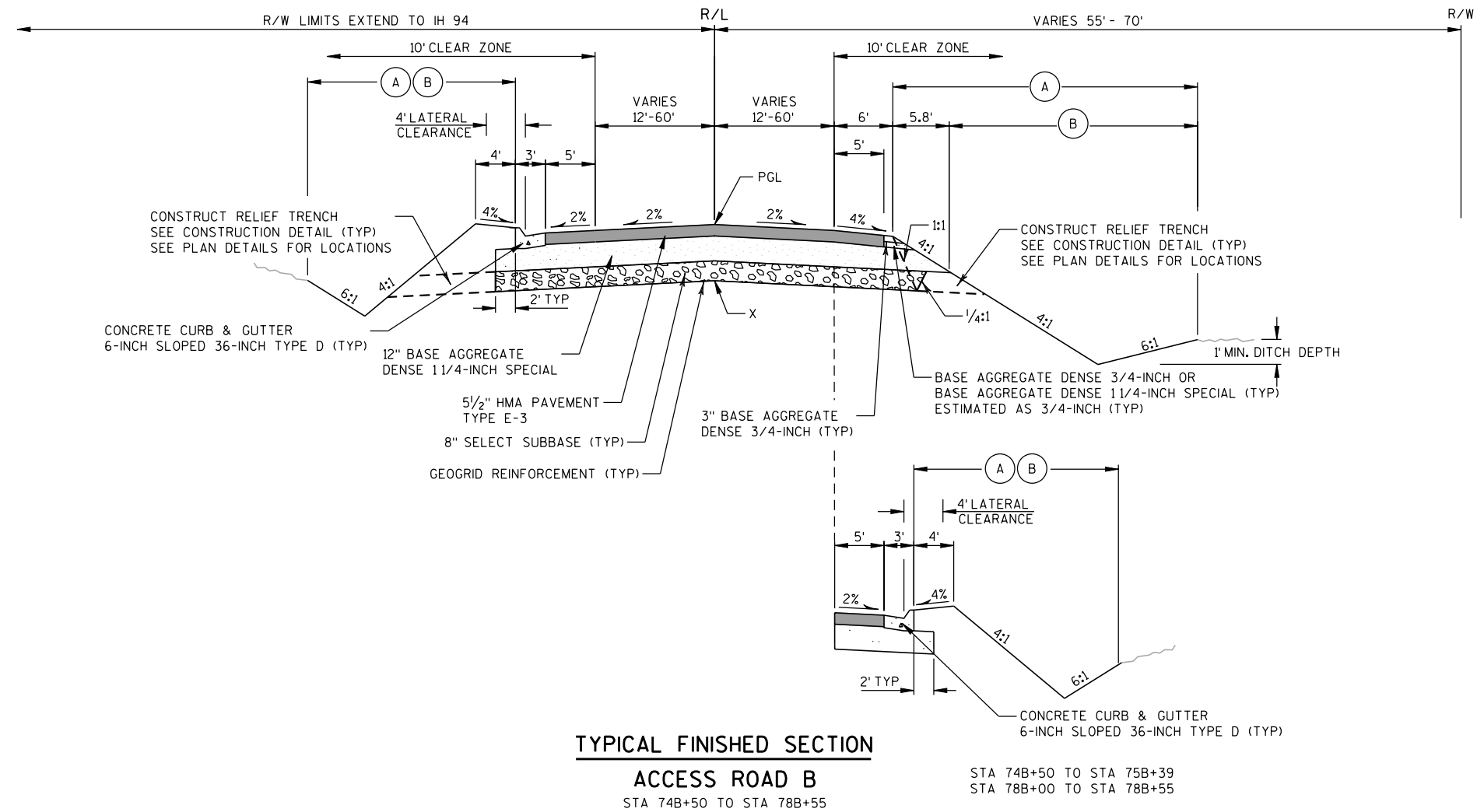
PAVEMENT TYPE	TOTAL LAYER PAVEMENT THICKNESS	LAYERS	NORMAL MAXIMUM SIZE GRADATION	ASPHALTIC MATERIAL
E-3	5.5"	2¼" UPPER LAYER 3¼" LOWER LAYER	12.5 MM 19.0 MM	PG-58-28 PG-58-28

STANDARD ABBREVIATIONS

AECPRC	APRON ENDWALL CULVERT PIPE REINFORCED CONCRETE
AECPRCHE	APRON ENDWALL CULVERT PIPE REINFORCED CONCRETE HORIZONTAL ELLIPTICAL
AECPSS	APRON ENDWALL CULVERT PIPE SLOPED SECTION
AEW	APRON END WALL
AGG	AGGREGATE
ASPH	ASPHALT
BAD	BASE AGGREGATE DENSE
B/C	BACK OF CURB
BM	BENCH MARK
C&G	CURB AND GUTTER
C/L	CENTER OR CONSTRUCTION LINE
CONC	CONCRETE
CP	CULVERT PIPE
CPCM	CULVERT PIPE CORRUGATED METAL
CPRC	CULVERT PIPE REINFORCED CONCRETE
CPRCHE	CULVERT PIPE REINFORCED CONCRETE HORIZONTAL ELLIPTICAL
CSD	CONCRETE SURFACE DRAIN
CY	CUBIC-YARD
D	DEGREE OF CURVE
Δ	DELTA
DISCH	DISCHARGE
DWY	DRIVEWAY
EBS	EXCAVATION BELOW SUBGRADE
EFR	EAST FRONTAGE ROAD
EL	ELEVATION
FE	FIELD ENTRANCE
HMA	HOT MIX ASPHALT
INV	INVERT
L	LENGTH OF CURVE
LHF	LEFT HAND FORWARD
LT	LEFT
MID	MIDDLE OF RADIUS
MIN	MINIMUM
M/L	MATCHLINE
NB	NORTHBOUND
NC	NORMAL CROWN
PAVT	PAVEMENT
PC	POINT-OF CURVE
PCC	POINT OF COMPOUND CURVE
PE	PRIVATE ENTRANCE
PGL	PROFILE GRADE LINE
PI	POINT OF INTERSECTION
PLE	PERMANENT LIMITED EASEMENT
PT	POINT OF TANGENT
R	RADIUS OF CURVE
R/L	REFERENCE LINE
R/W	RIGHT OF WAY
RC	REVERSE CROWN
REQ'D	REQUIRED
RHF	RIGHT HAND FORWARD
RO	RUN OFF LENGTH
RT	RIGHT
SALV	SALVAGED
SB	SOUTHBOUND
SDD	STANDARD DETAIL DRAWING
SE	SUPER ELEVATION
SF	SQUARE FOOT
SSPRC	STORM SEWER PIPE REINFORCED CONCRETE
SSPRCHE	STORM SEWER PIPE REINFORCED CONCRETE HORIZONTAL ELLIPTICAL
STA	STATION
SY	SQUARE YARD
T	TANGENT LENGTH
TLE	TEMPORARY LIMITED EASEMENT
TYP	TYPICAL
VCL	VERTICAL CURVE LENGTH
VPC	POINT OF VERTICAL CURVE
VPI	POINT OF VERTICAL INTERSECTION
VPT	POINT OF VERTICAL TANGENT
WFR	WEST FRONTAGE ROAD







NOTE:

PGL = POINT REFERRED TO ON PROFILE
AND PIVOT POINT FOR SUPERELEVATION
X = POINT REFERRED TO ON CROSS SECTION

LEGEND:

(A) SEEDING MIXTURE NO. 20
AND FERTILIZER TYPE B
(UNLESS OTHERWISE NOTED ON
THE EROSION CONTROL PLANS)

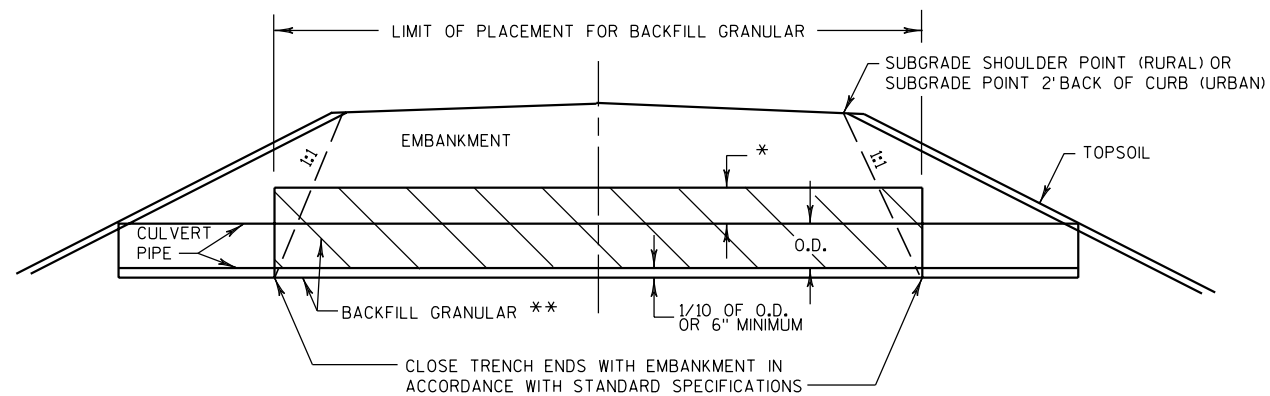
(B) 4" TOPSOIL
AND MULCHING

RUNOFF COEFFICIENT TABLE

	HYDROLOGIC SOIL GROUP											
	A			B			C			D		
	SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)			SLOPE RANGE (PERCENT)		
LAND USE:	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER	0-2	2-6	6 & OVER
ROW CROPS	.08 .22	.16 .30	.22 .38	.12 .26	.20 .34	.27 .44	.15 .30	.24 .37	.33 .50	.19 .34	.28 .41	.38 .56
MEDIAN STRIP-TURF	.19 .24	.20 .26	.24 .30	.19 .25	.22 .28	.26 .33	.20 .26	.23 .30	.30 .37	.20 .27	.25 .32	.30 .40
SIDE SLOPE-TURF			.25 .32			.27 .34			.28 .36			.30 .38
PAVEMENT:												
ASPHALT						.70 - .95						
CONCRETE						.80 - .95						
BRICK						.70 - .80						
DRIVES, WALKS						.75 - .85						
ROOFS						.75 - .95						
GRAVEL ROADS, SHOULDERS						.40 - .60						

TOTAL PROJECT AREA = 145.79 ACRES (STH 11 INTERCHANGE R/W AREA)
TOTAL AREA EXPECTED TO BE DISTURBED BY CONSTRUCTION ACTIVITIES = 1.97 ACRES (I.D. 1030-24-81)

090805



O.D. = OUTSIDE DIAMETER

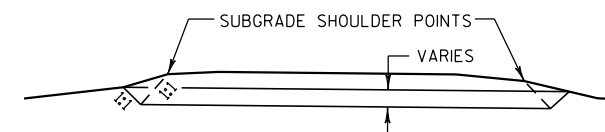
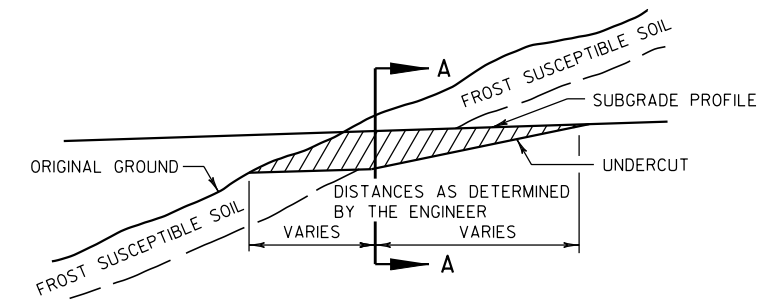
* CULVERT PIPE IN NEW EMBANKMENT = 1' MIN

* CULVERT PIPE IN EXISTING EMBANKMENT = TO EXISTING GROUND ELEVATION

** INCIDENTAL TO CULVERT PIPE

CULVERT BACKFILL DETAIL

100813



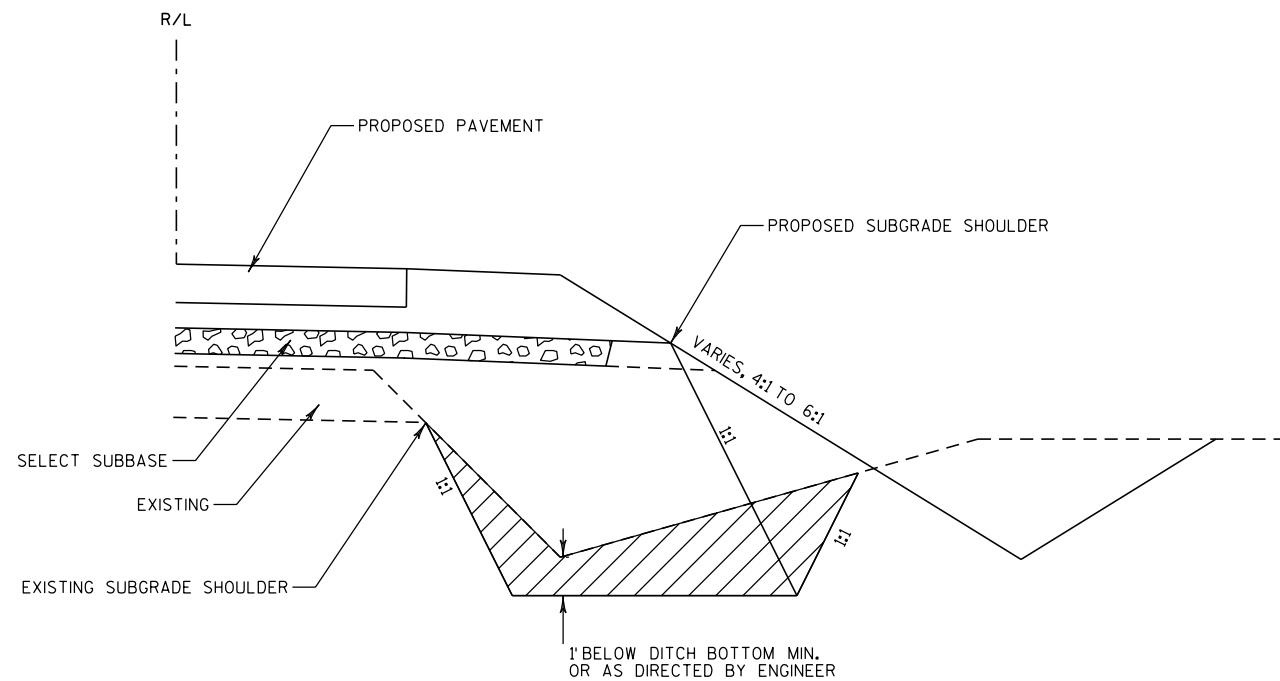
SECTION A-A
CROSS SECTION SHOWING UNDERCUT

NOTES

1. EXACT LOCATIONS AND EXTENT OF EBS SECTIONS SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.
2. EBS AREA TO BE BACKFILLED WITH MATERIAL ACCEPTABLE TO THE ENGINEER.
3. BACKFILL MUST BE HOMOGENEOUS WITH ADJOINING FILL MATERIAL.
4. THE FILL SECTION WITHIN 100' OF THE MOUTH OF THE CUT MUST BE KEPT 2' BELOW SUBGRADE UNTIL EBS IS COMPLETED.

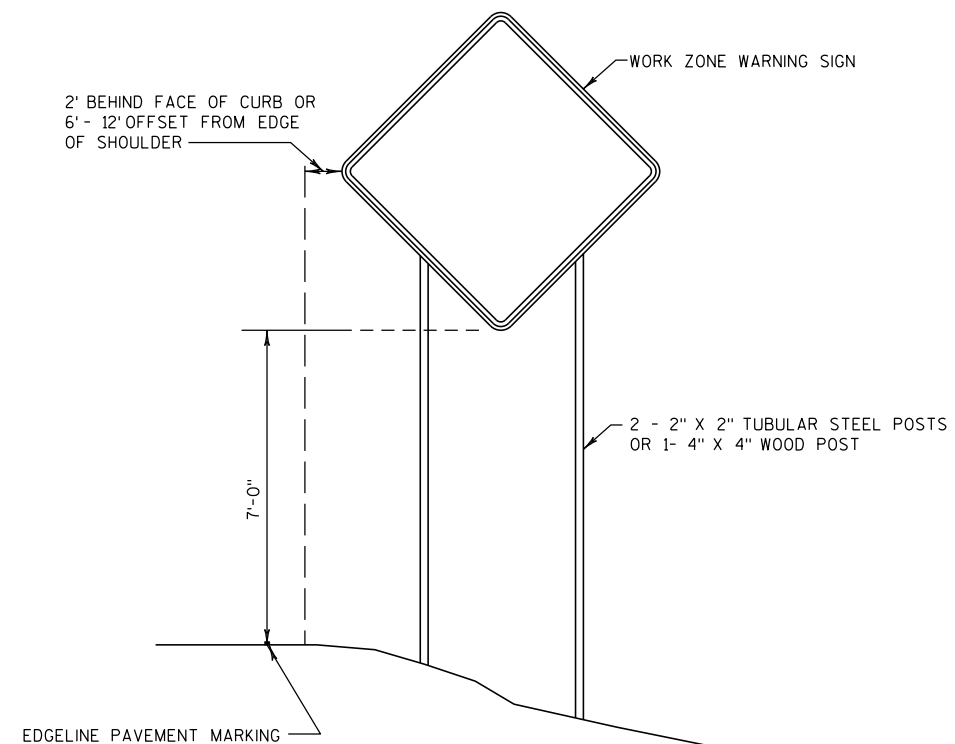
EXCAVATION BELOW SUBGRADE AT CUTS

100813



EBS AT DITCH FILLS AT FRONTAGE ROADS

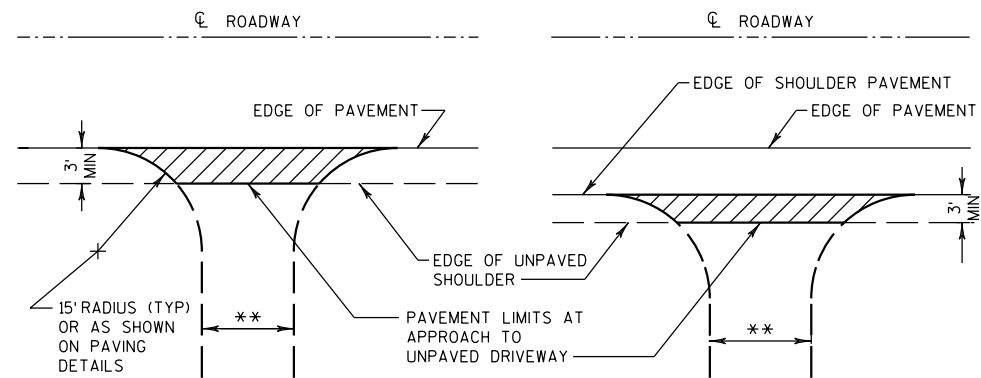
1. UTILIZE DETAIL FOR ALL AREAS WHERE FILL IS TO BE PLACED OVER AN EXISTING DITCH.
2. EXCAVATE AREA TO A MINIMUM OF 1-FOOT BELOW EXISTING DITCH BOTTOM OR AS DIRECTED BY ENGINEER IN THE FIELD.
3. EBS AREA TO BE BACKFILLED WITH MATERIAL ACCEPTABLE TO THE ENGINEER.
4. BACKFILL MUST BE HOMOGENEOUS WITH ADJOINING FILL MATERIAL.
5. EXACT LOCATIONS AND EXTENTS OF EBS SECTIONS SHALL BE DETERMINED BY THE ENGINEER IN THE FIELD.



TYPICAL TEMPORARY TRAFFIC CONTROL SIGN MOUNTING ON FIXED SUPPORT

LONG TERM
7 DAYS OR MORE

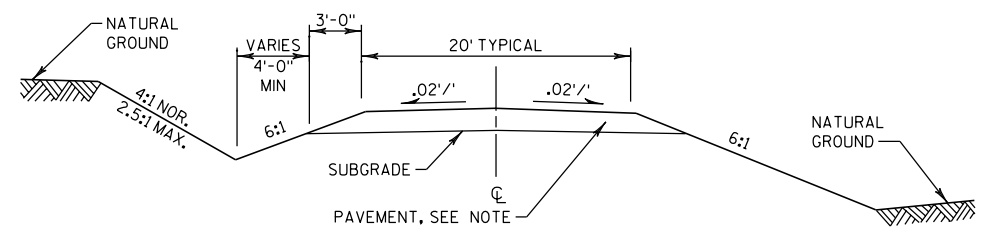
101105



PLAN VIEW

PLAN VIEW
(PAVED SHOULDER ON HIGHWAY)

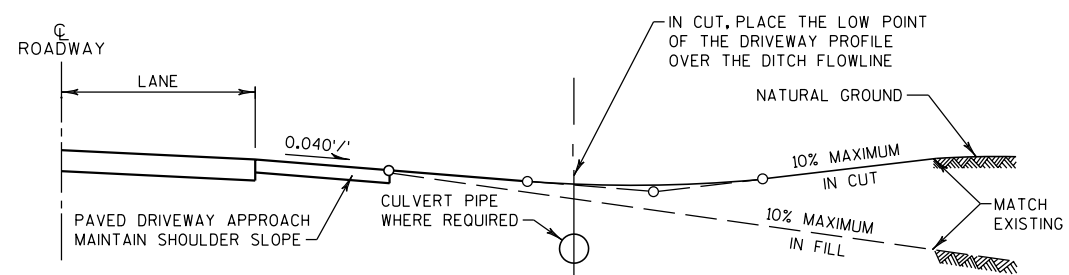
RURAL DRIVEWAY INTERSECTION



IN CUT

IN FILL

TYPICAL CROSS SECTION FOR PRIVATE DRIVE OR FIELD ENTRANCE



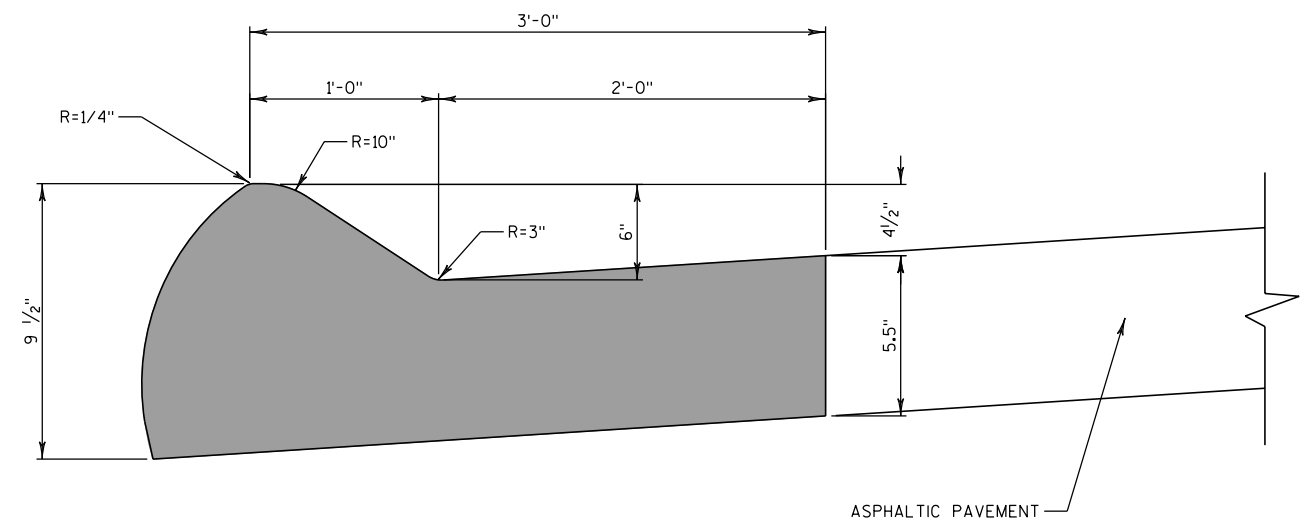
TYPICAL DRIVEWAY PROFILES

NOTES

- WHERE DRIVEWAY IS PAVED, APPROACH PAVEMENT SHOULD BE EXTENDED TO MATCH DRIVEWAY PAVEMENT. SAWCUT IS REQUIRED.
- DRIVEWAY SURFACE TO BE SAME AS EXISTING WITH MINIMUM SECTION OF:
ASPHALTIC SURFACE (3-INCH) DRIVEWAYS AND FIELD ENTRANCES OVER
BASE AGGREGATE DENSE 3/4 -INCH (4-INCH)
OR
CONCRETE DRIVEWAY 6-INCH OVER BASE AGGREGATE DENSE 3/4 -INCH (4-INCH)
OR
BASE AGGREGATE DENSE 3/4 -INCH (6-INCH)

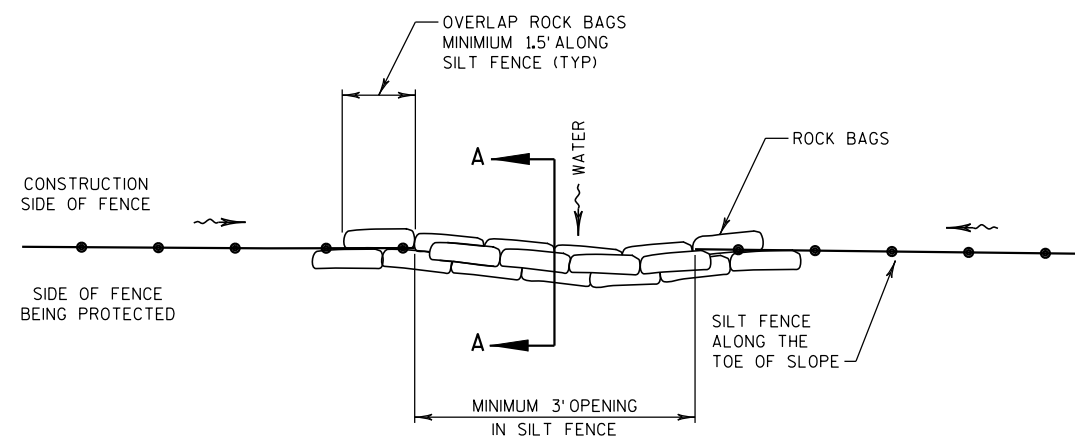
RURAL DRIVEWAY

110210



ASPHALTIC CURB

090401



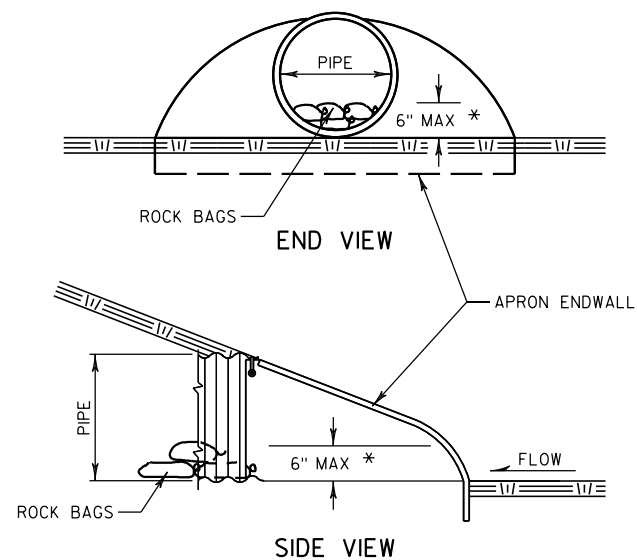
PLAN VIEW



SECTION A-A

SILT FENCE DRAINAGE OUTLET, ROCK BAGS

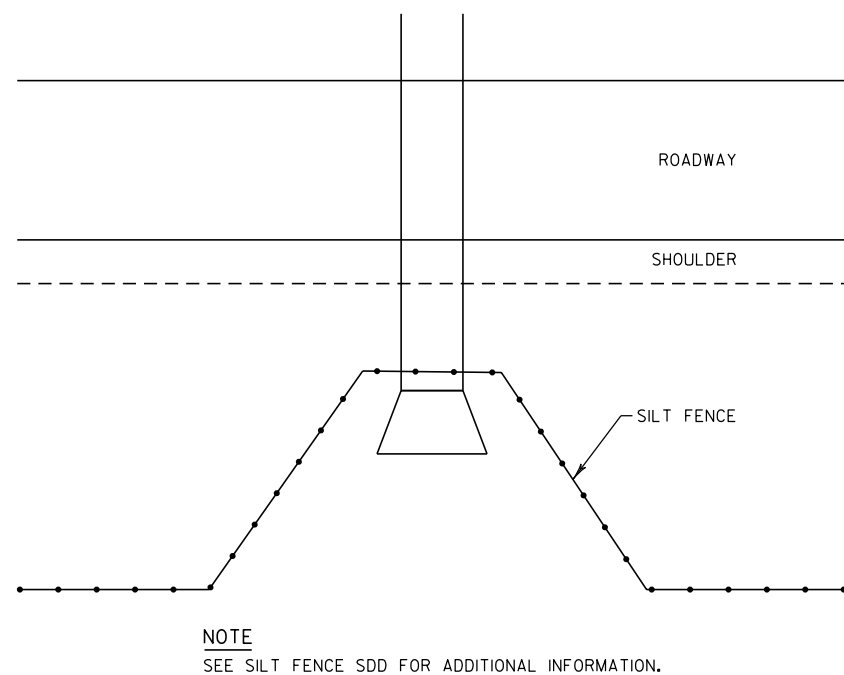
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* OR AS DIRECTED BY THE ENGINEER

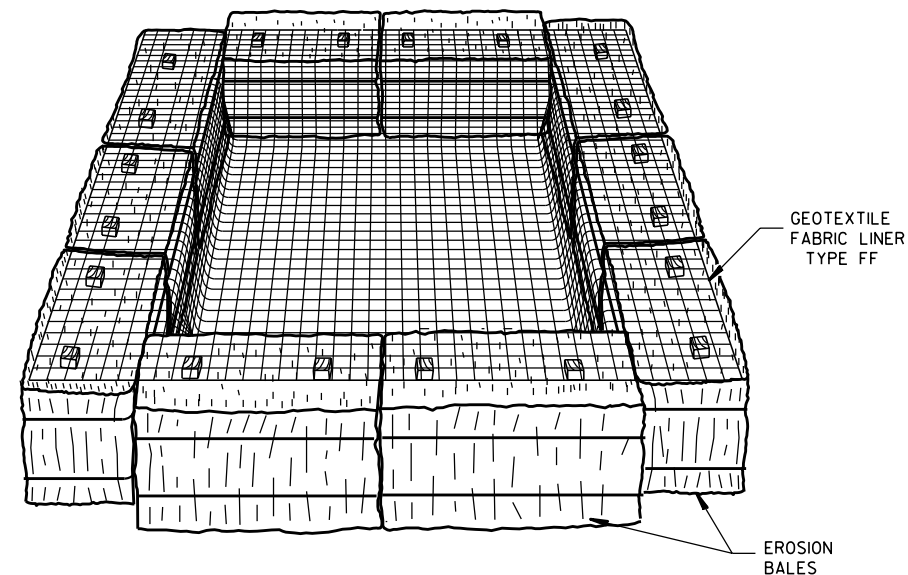
CULVERT PIPE CHECK

100813



TYPICAL SILT FENCE DETAIL AT PIPE INLET

100902



TEMPORARY SETTLING BASIN

(SIZE TO BE DETERMINED IN FIELD AS INDICATED BELOW:)

STORAGE VOLUME (C.F.) = 16 X GPM (PUMP RATE)

EXAMPLE:
CONTRACTOR INDICATES PUMP CAPABLE OF 50 GPM
HEIGHT OF BALES = 1.5 FT.

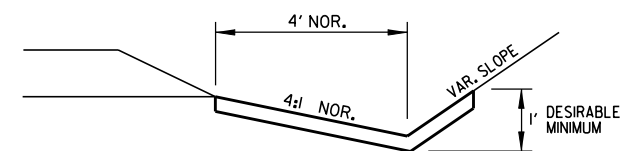
SOLUTION:
SV (C.F.) = 16 X 50
SV = 800 C.F.
 $\frac{800 \text{ C.F.}}{1.5 \text{ FT.}} = 533 \text{ S.F.}$

USE A 20 FT. X 27 FT. BASIN

NOTES:

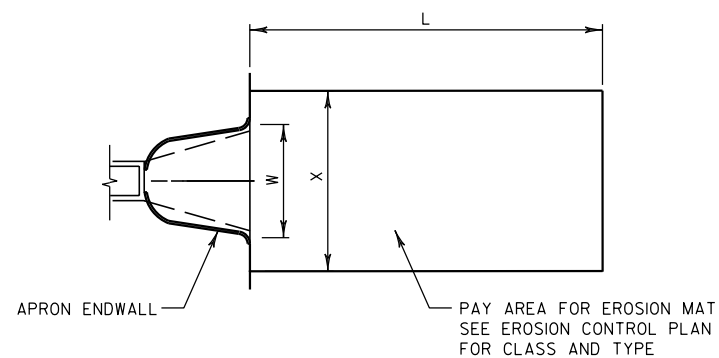
1. CONTRACTOR TO PUMP WATER FROM EXCAVATION TO BASIN PRIOR TO DISCHARGING TO THE WATERWAY.
2. BASIN TO BE KEPT LESS THAN 10% FULL OF SEDIMENT. GEOTEXTILE FABRIC AND SEDIMENTS TO BE DISPOSED BY THE CONTRACTOR OFF OF THE PROJECT SITE.
3. TEMPORARY SETTLING BASIN TO BE PAID FOR AS EROSION BALES AND GEOTEXTILE FABRIC TYPE FF.

081230



SOD OR EROSION MAT DETAIL FOR DITCHES

081231



W = WIDTH OF APRON ENDWALL

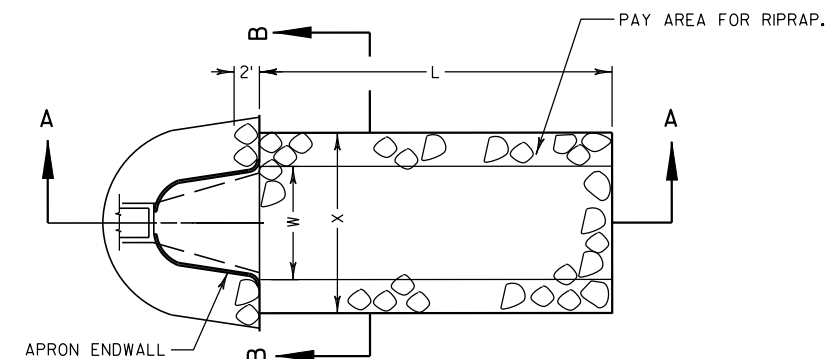
L = 3 x W (NORMAL) OR 10' (MINIMUM) OR
AS INDICATED IN THE PLANS OR
AS DIRECTED BY THE ENGINEER.

X = W+2' FOR TYPICAL CULVERT
DISCHARGE INTO DITCH
W+5' FOR CULVERT DISCHARGE
DOWN EMBANKMENT SLOPE

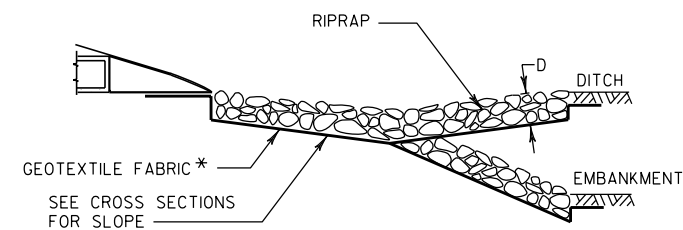
EROSION MAT TREATMENT AT CULVERTS

SEE EROSION CONTROL PLAN FOR LOCATIONS

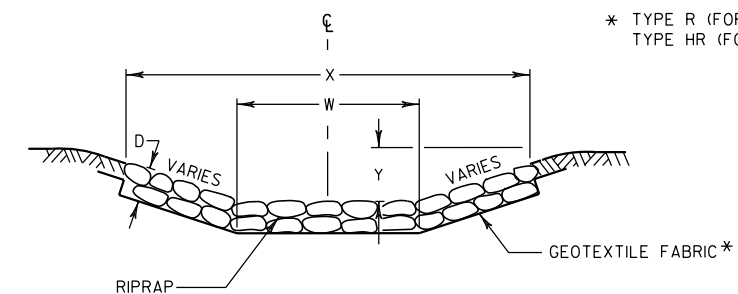
100813



PLAN VIEW



SECTION A-A



SECTION B-B

L = 3 x W (NORMAL) OR 10' MIN
OR AS INDICATED IN THE PLANS
OR AS DIRECTED BY THE ENGINEER

D = 12" FOR RIPRAP LIGHT
18" FOR RIPRAP MEDIUM
24" FOR RIPRAP HEAVY

X = W+2' FOR TYPICAL CULVERT
DISCHARGE INTO DITCH
W+5' FOR CULVERT DISCHARGE
DOWN EMBANKMENT SLOPE

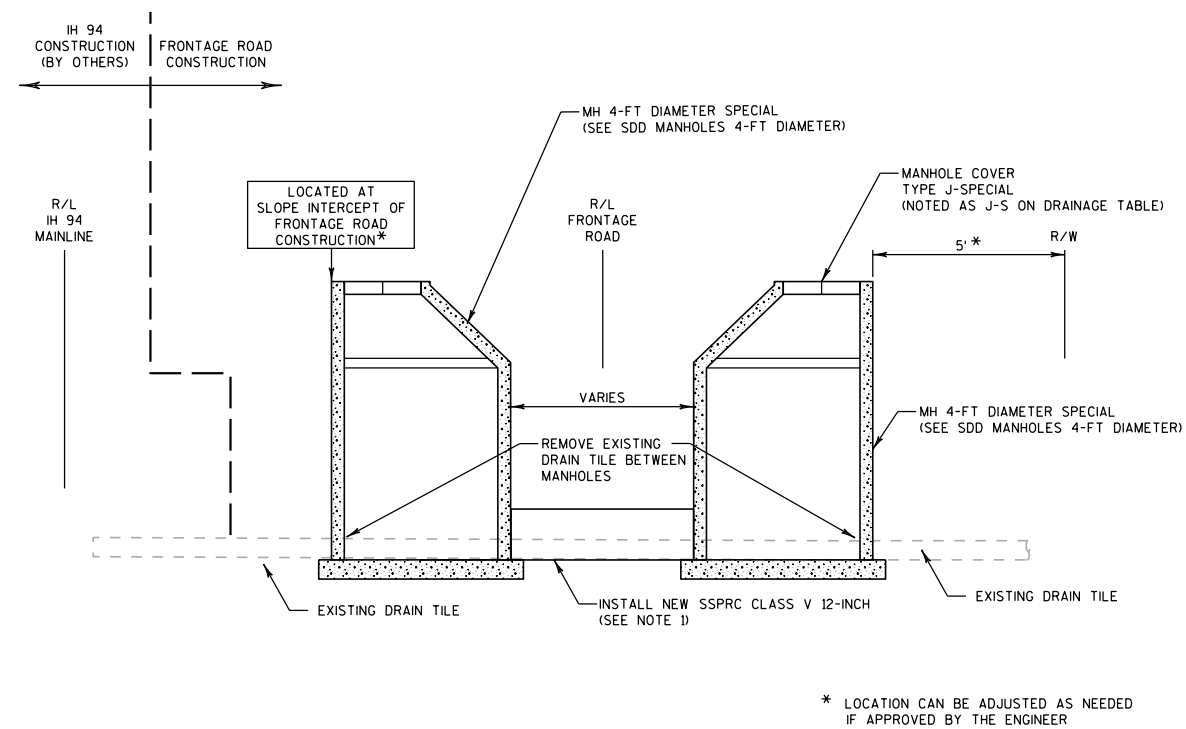
Y = 0' FOR TYPICAL CULVERT
DISCHARGE INTO DITCH
12" FOR CULVERT DISCHARGE
DOWN EMBANKMENT SLOPE

* TYPE R (FOR RIPRAP LIGHT ONLY)
TYPE HR (FOR RIPRAP HEAVY AND MEDIUM ONLY)

RIPRAP AND GEOTEXTILE FABRIC DETAIL AT APRON ENDWALLS

SEE EROSION CONTROL PLAN FOR LOCATIONS

100914



STAGING

1. FRONTAGE ROAD CONSTRUCTION:

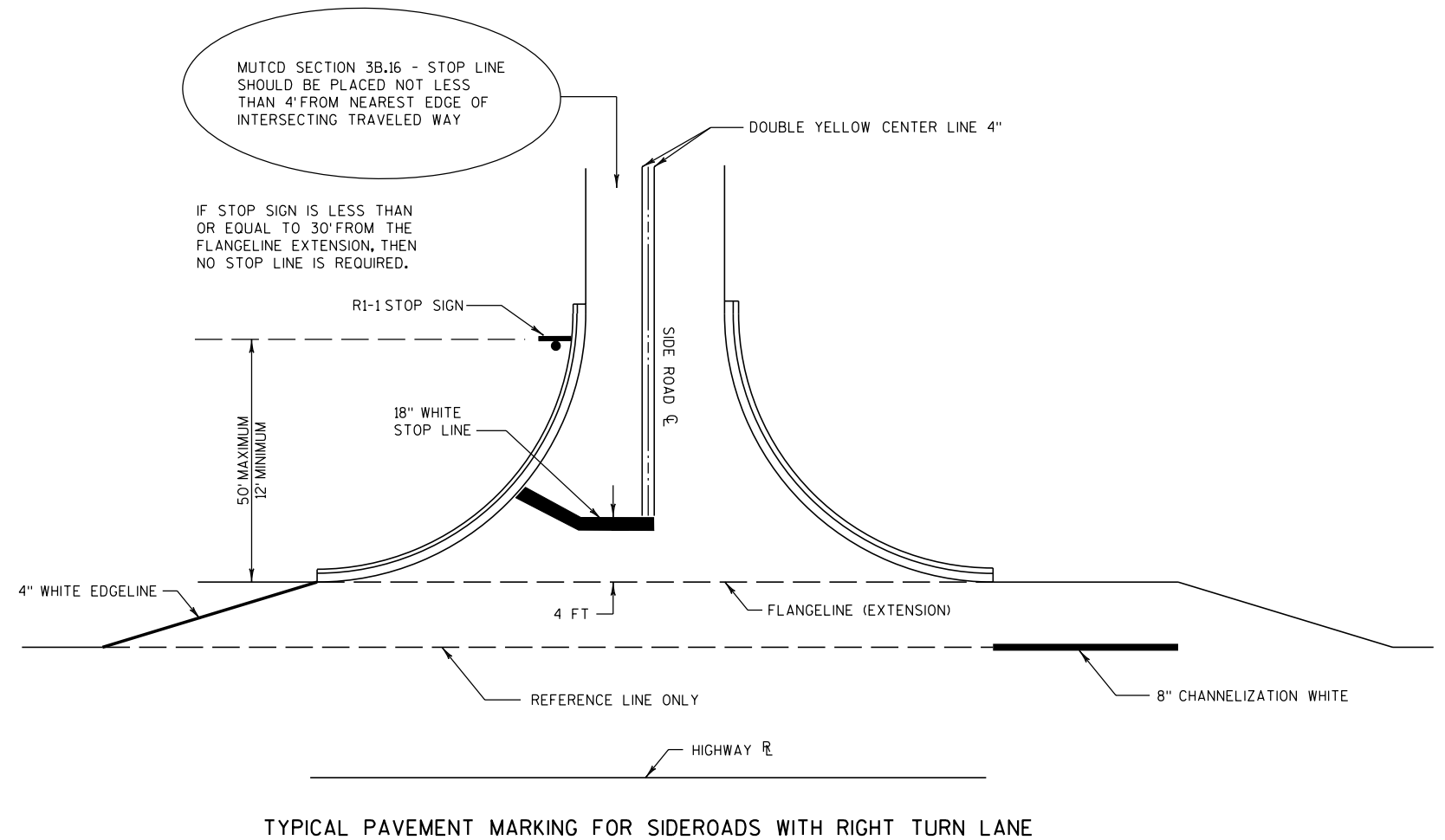
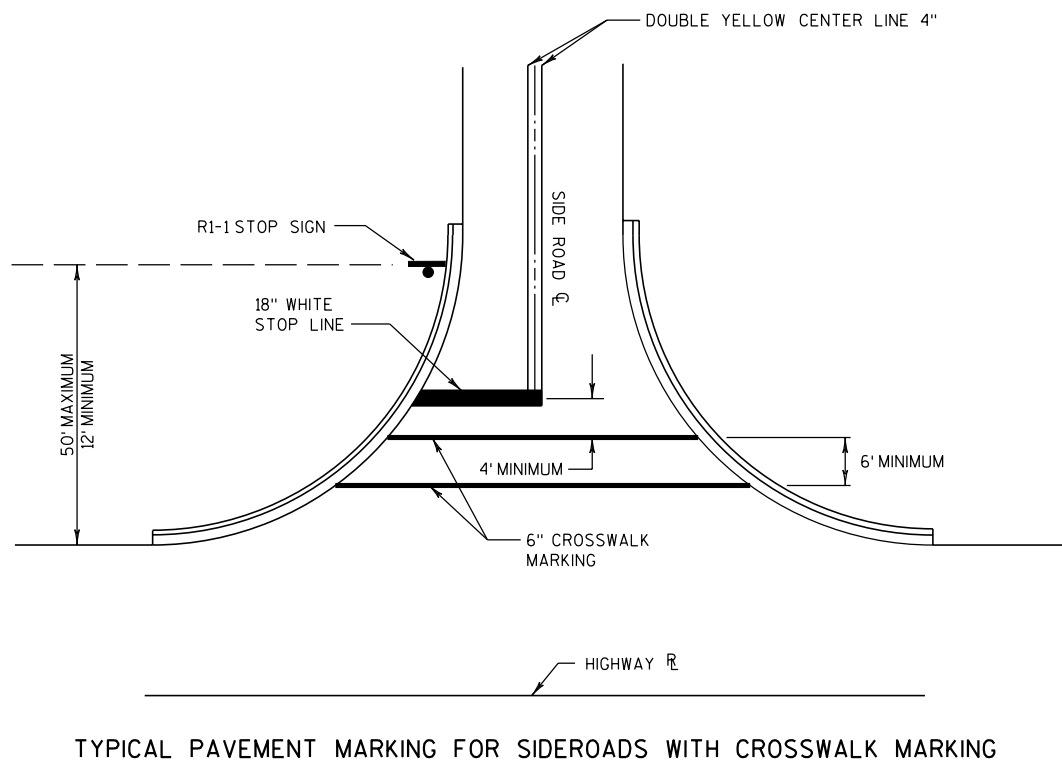
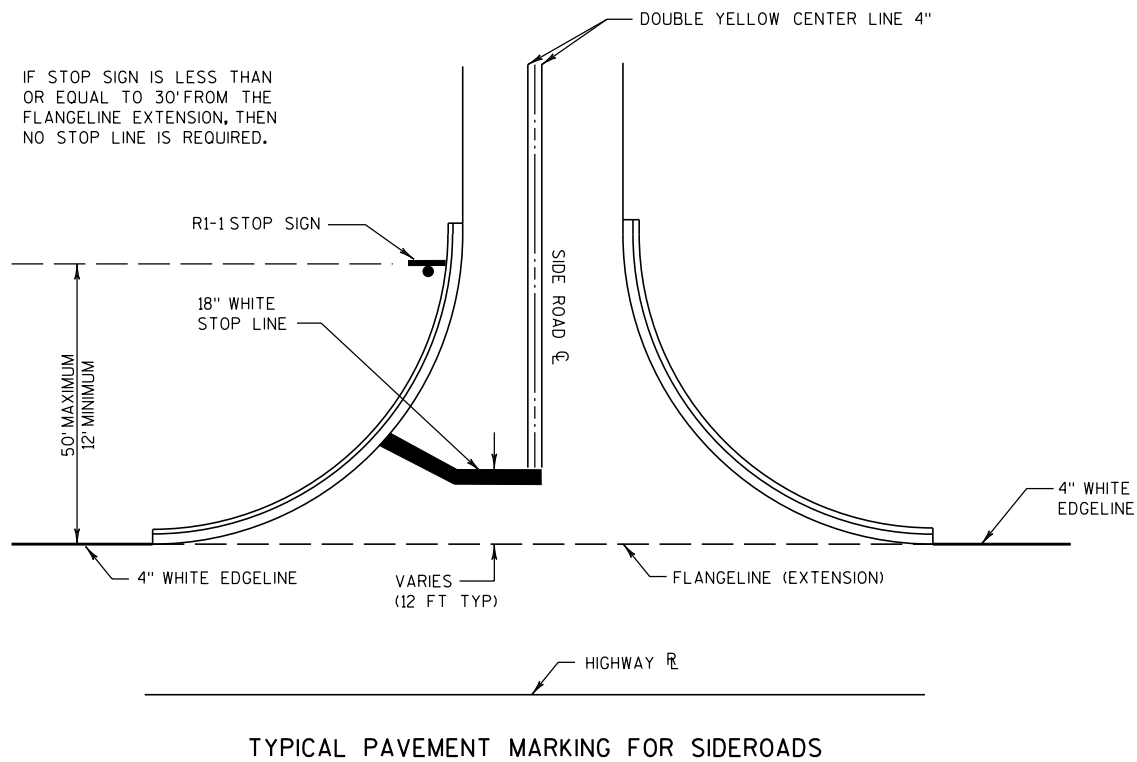
CONSTRUCT MANHOLE 4-FT DIAMETER SPECIAL. CONNECT EXISTING TILE TO MANHOLE. REPLACE EXISTING TILE WITH SSPRC CLASS V 12-INCH BETWEEN MANHOLES.

NOTES

1. IF EXISTING DRAIN TILE IS LARGER THAN 12", MATCH THE EXISTING SIZE IN THE FIELD.
2. GRADING AT MANHOLES WITHIN THE CLEAR ZONE OF THE FRONTAGE ROADS AND MAINLINE IS TO BE FLUSH WITH TOP OF THE MANHOLE.

DRAIN TILE CONFIGURATION
(FOR FRONTAGE ROAD CROSSINGS)

120814 (MOD)

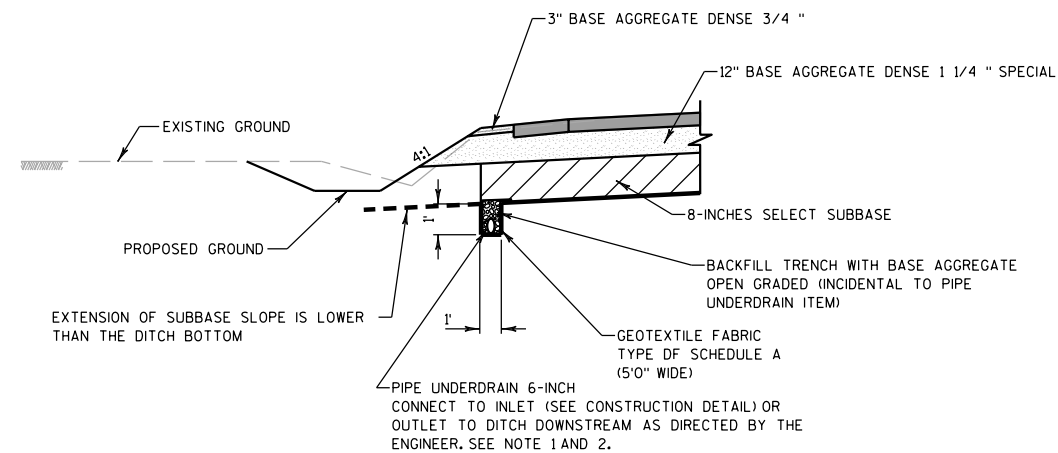


NOTES

- 18-INCH STOP LINES MAY BE DELETED OR ADDED BY THE PROJECT ENGINEER BASED ON VISIBILITY AND SIGHT LINES.
- STOP LINES REQUIRED WHERE:
 - CROSSWALK MARKINGS EXIST OR ARE BEING PROVIDED
 - LARGE RADII
 - OFFSET LEFT TURNS WHERE STOP BAR FOR LEFT TURN IS SET BACK FROM THRU MOVEMENT

PAVEMENT MARKING AT SIDEROADS

100818

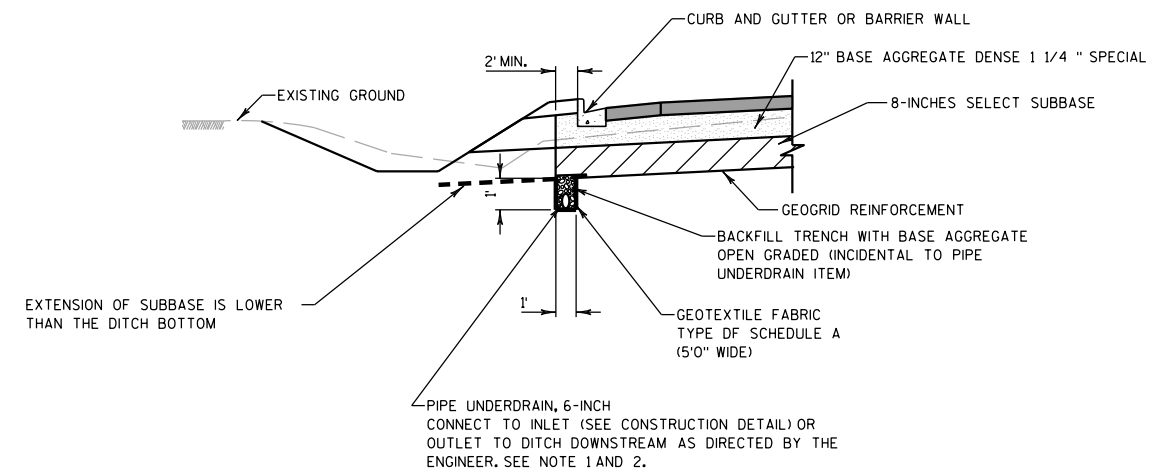


PIPE UNDERDRAIN IN RURAL SECTIONS

SEE PLAN DETAILS FOR PIPE UNDERDRAIN LOCATIONS

NOTES:

1. PIPE UNDERDRAIN UNPERFORATED REQUIRED AT LOCATIONS WHERE UNDERDRAIN IS REQUIRED TO CONNECT TO DITCHES OUTSIDE THE EBS AREA.
2. PIPE UNDERDRAIN UNPERFORATED REQUIRED AT LOCATIONS WHERE UNDERDRAIN IS REQUIRED TO OUTFALL IN DITCHES ON THE OPPOSITE SIDE OF THE ROAD (SEE UNDERDRAIN LATERAL CROSSING OUTLET DETAIL)
3. USE APRON ENDWALLS FOR UNDERDRAIN REINFORCED CONCRETE AT ALL DITCH OUTFALLS OF PIPE UNDERDRAIN.
4. ADJUST LATERAL LOCATION OF PIPE UNDERDRAIN AS NECESSARY TO AVOID CONFLICTS WITH THE STORM SEWER.



PIPE UNDERDRAIN IN URBAN SECTIONS

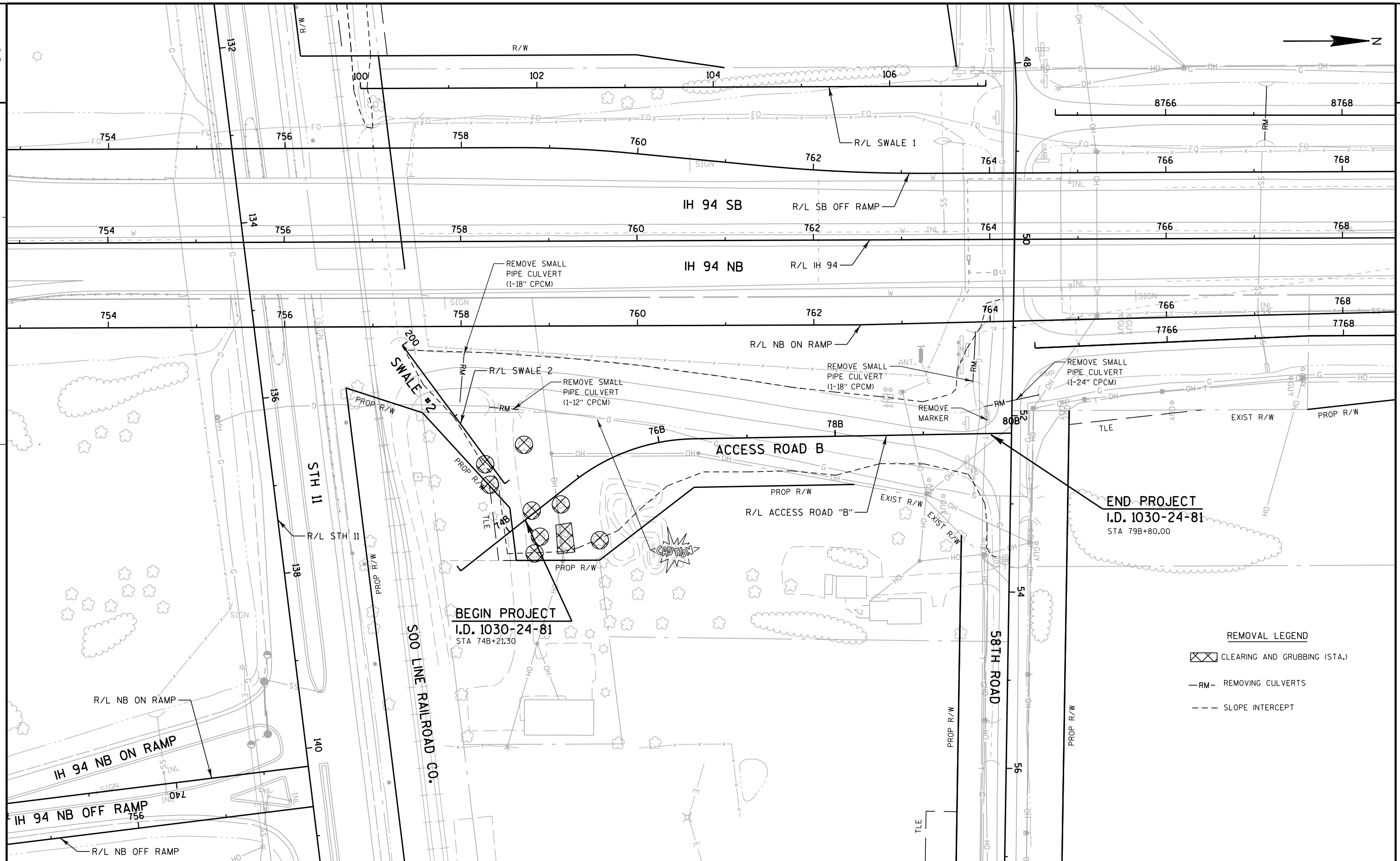
SEE PLAN DETAILS FOR PIPE UNDERDRAIN LOCATIONS

NOTES:

1. PIPE UNDERDRAIN UNPERFORATED REQUIRED AT LOCATIONS WHERE UNDERDRAIN IS REQUIRED TO CONNECT TO DITCHES OUTSIDE THE EBS AREA.
2. PIPE UNDERDRAIN UNPERFORATED REQUIRED AT LOCATIONS WHERE UNDERDRAIN IS REQUIRED TO OUTFALL IN DITCHES ON THE OPPOSITE SIDE OF THE ROAD (SEE UNDERDRAIN LATERAL CROSSING OUTLET DETAIL)
3. USE APRON ENDWALLS FOR UNDERDRAIN REINFORCED CONCRETE AT ALL DITCH OUTFALLS OF PIPE UNDERDRAIN.
4. ADJUST LATERAL LOCATION OF PIPE UNDERDRAIN AS NECESSARY TO AVOID CONFLICTS WITH THE STORM SEWER.

2

2



PROJECT NO:1030-24-81

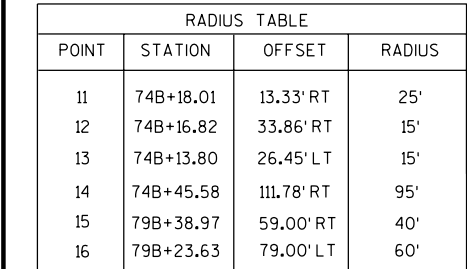
HWY: IH 94

COUNTY: RACINE

REMOVAL PLAN: ACCESS ROAD "B"

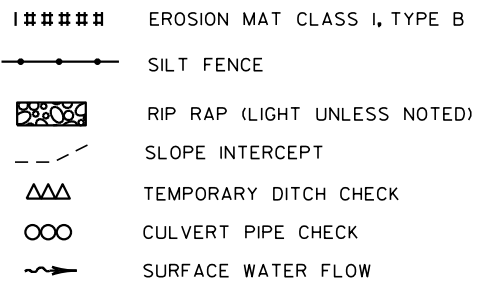
SHEET

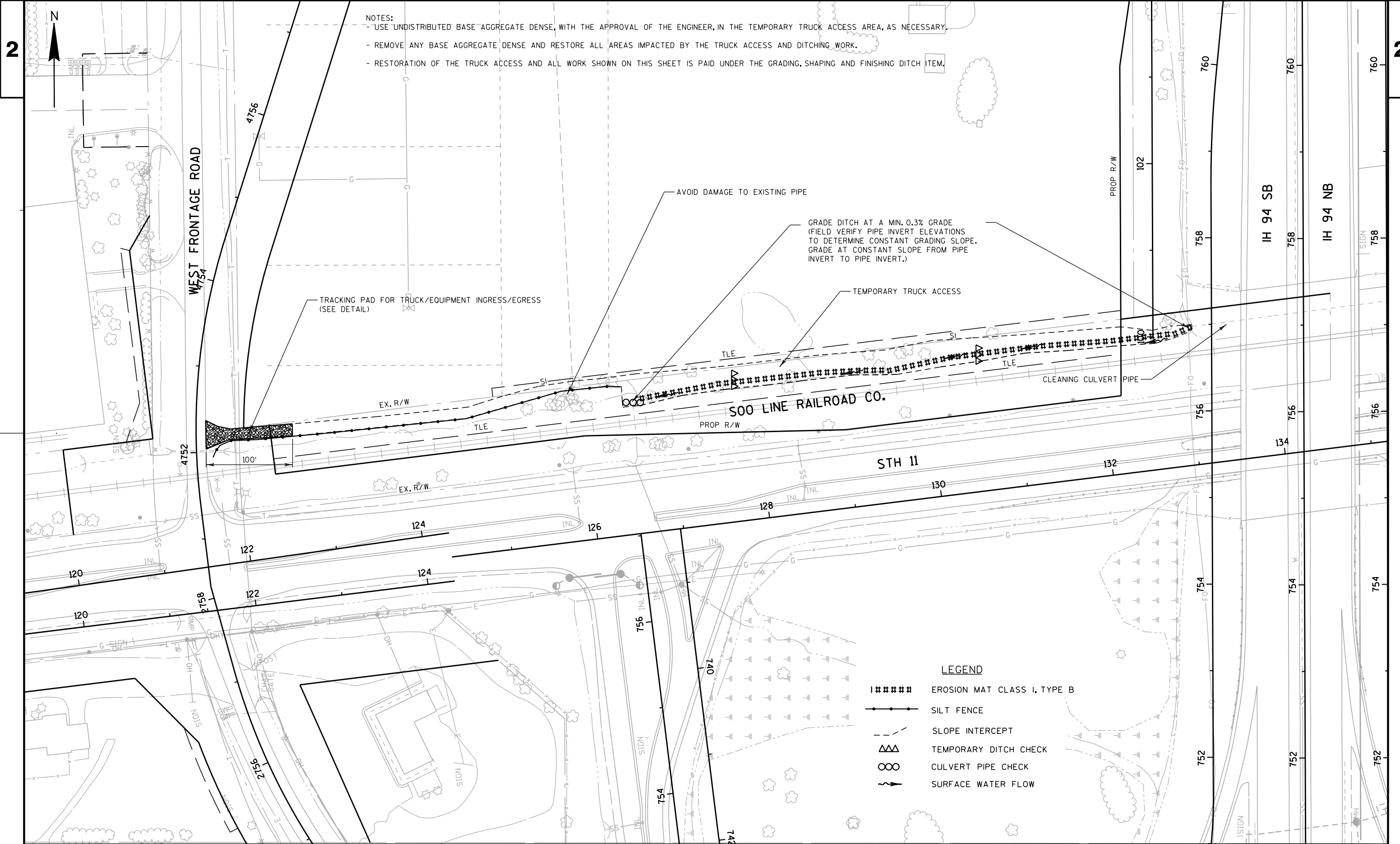
E



PAVEMENT DETAIL LEGEND

- | | | | |
|--------|---|--------|------------------------------|
| (AP03) | HMA PAVEMENT TYPE E-3, 5 1/2-INCH | (PU01) | PIPE UNDERDRAIN 6-INCH |
| (AG01) | BASE AGGREGATE DENSE 3/4-INCH | (PU02) | PIPE UNDERDRAIN UNPERFORATED |
| (AG02) | BASE AGGREGATE DENSE 1 1/4-INCH SPECIAL | | |
| (PV05) | ASPHALTIC FLUME | | |
| (PV08) | ASPHALTIC CURB | | |
| (CG04) | CONCRETE CURB AND GUTTER 6-INCH SLOPED 36-INCH TYPE D | | |
| (DR03) | ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES, 3-INCH | | |
| (SW01) | SAWING ASPHALT | | |





PROJECT NO:1030-24-81

HWY: IH 94

COUNTY: RACINE

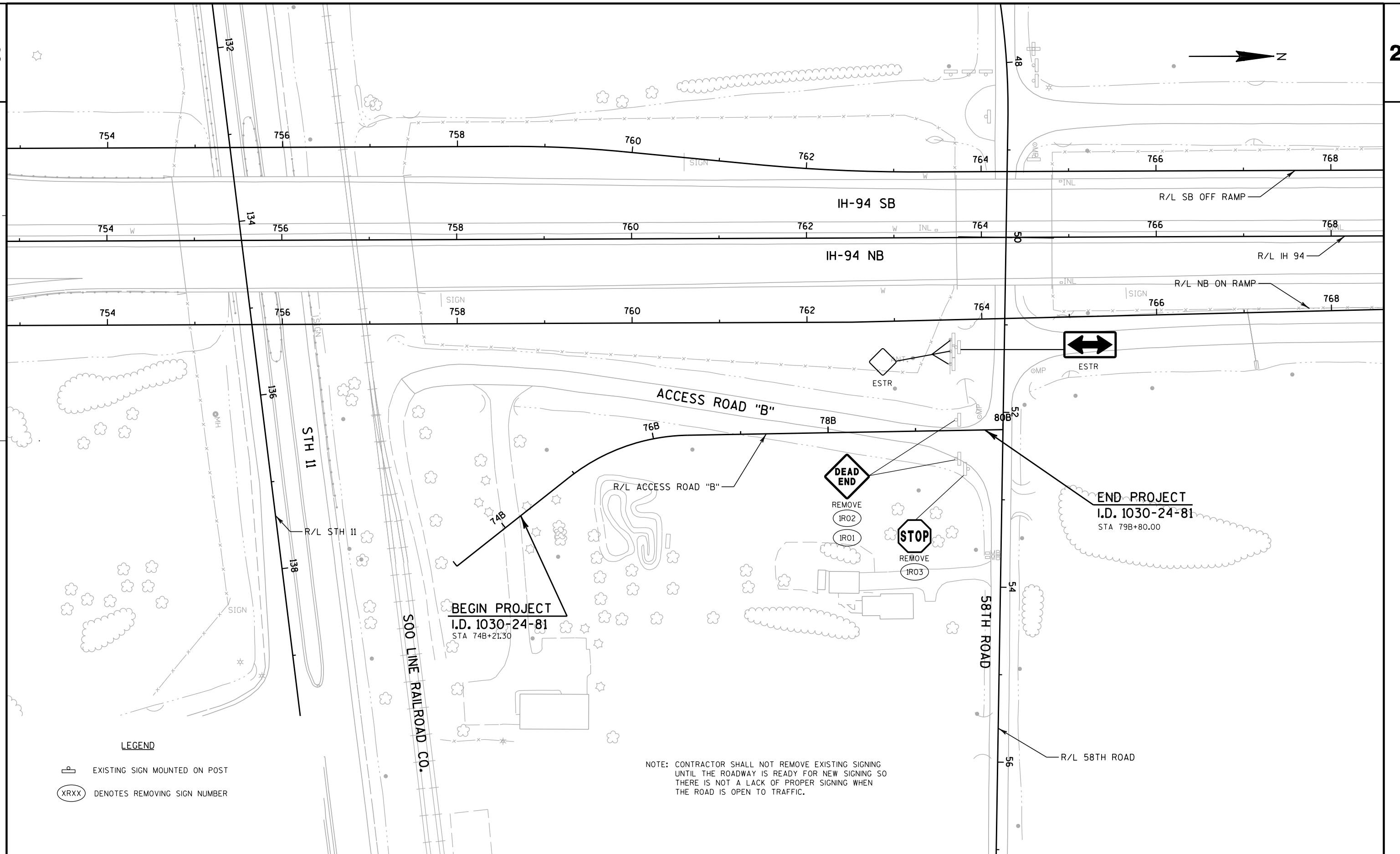
EROSION CONTROL: ACCESS ROAD B

SHEET

E

2

2



PROJECT NO:1030-24-81

HWY: IH 94

COUNTY: RACINE

EXISTING SIGNING: ACCESS ROAD B

SHEET

E

FILE NAME : Z:\Racine\CADDS\13\13_AccessRoad\CDS\023206_es.dgn

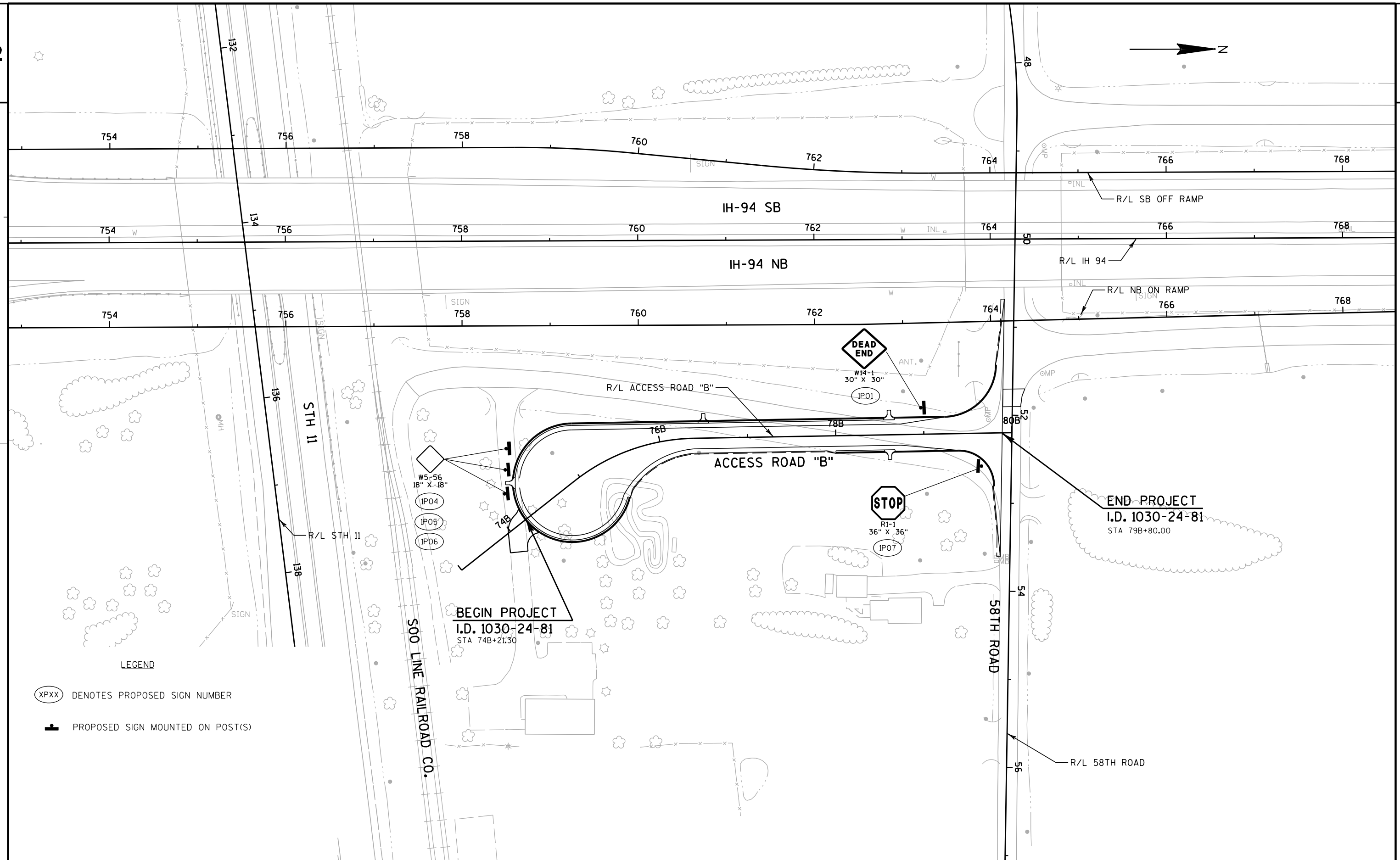
PLOT DATE : 10/23/2012

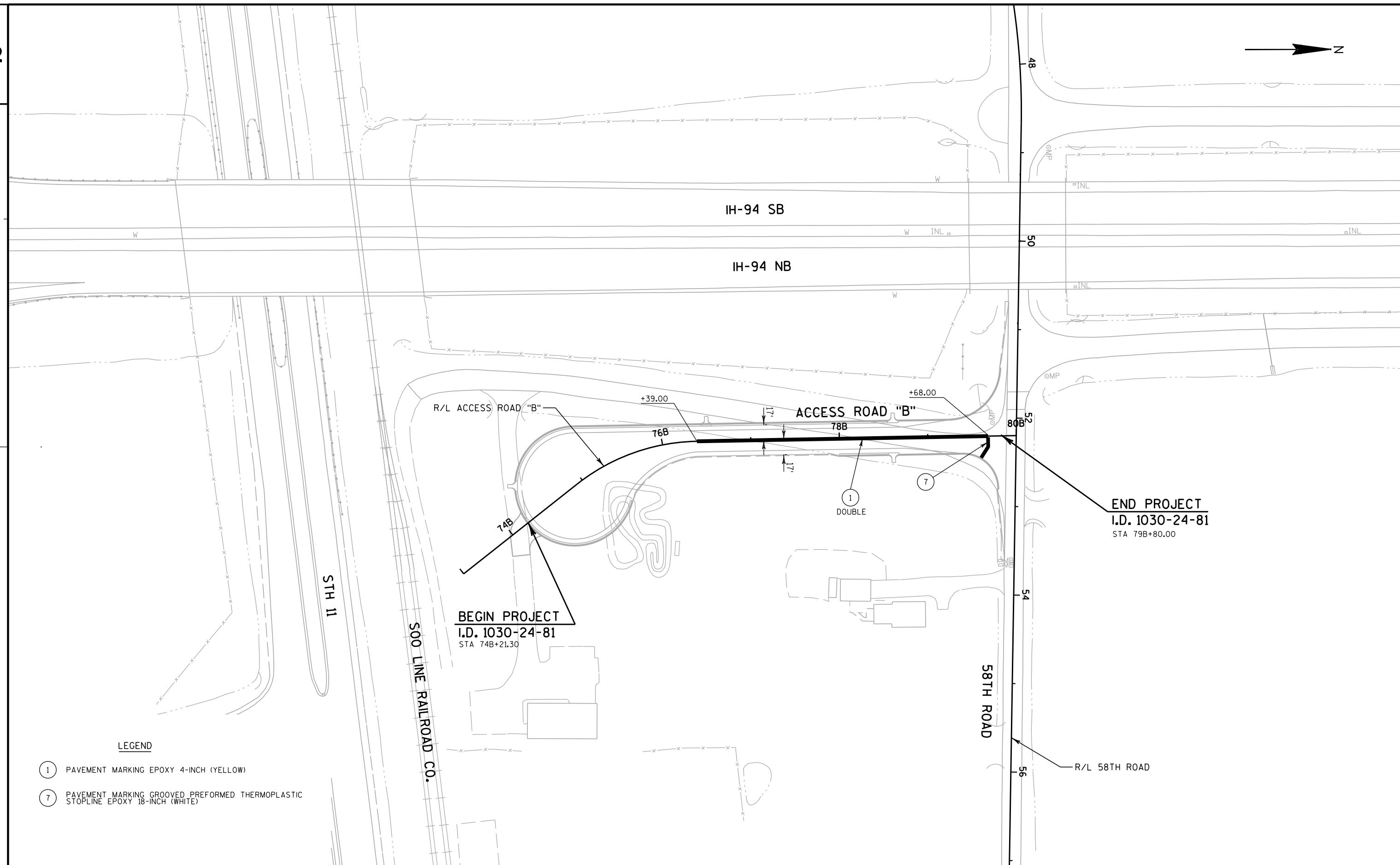
PLOT BY : b.jw

PLOT NAME :

PLOT SCALE : 1:100

WISDOT/CADDS SHEET 42





LEGEND

- ↑
↓
↑
↓
TYPE III BARRICADE
TYPE III BARRICADE WITH ATTACHED SIGN
SIGN ON PERMANENT SUPPORT
WORK AREA
DIRECTION OF TRAFFIC

INSTALL TRAFFIC CONTROL DRUMS IN ACCORDING TO S.D.D. "TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY."

INSTALL TRAFFIC CONTROL SIGNS AND BARRICADES ACCORDING TO S.D.D. "TRAFFIC CONTROL, VEHICLE ENTRANCE/EXIT OR HAUL ROAD".

BRAUN ROAD

IH 94

EAST FRONTAGE RD.

PARK AND RIDE

BEGIN PROJECT
I.D. 1030-24-81
STA. 74B+21.30



PLACE FOR NORTHBOUND
ON RAMP TRAFFIC



58TH ROAD

END
ROAD WORK
G20-2A
48" X 24"

ROAD
CLOSED
R11-2
48" X 30"



END
ROAD WORK
G20-2A
48" X 24"

58TH ROAD

END PROJECT
I.D. 1030-24-81
STA. 79B+80.00

LOUIS SORENSON ROAD

CTH H

GENERAL NOTES FOR CONSTRUCTION STAGING AND TRAFFIC CONTROL

1. ALL TRAFFIC CONTROL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED IN THE PLANS.
2. "WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS REFLECTIVE ORANGE.
3. SIGN LOCATIONS ARE APPROXIMATE. THE ACTUAL LOCATION SPACING MAY BE ADJUSTED AS DIRECTED BY THE ENGINEER TO MEET FIELD CONDITIONS.
4. ALL SIGNS, TEMPORARY OR EXISTING, WHICH CONFLICT WITH THE TRAFFIC CONTROL "IN USE" SHALL BE COVERED OR REMOVED AS NEEDED AND/OR AS DIRECTED BY THE ENGINEER.
5. A FLAGGER MAY BE REQUIRED WHERE CONSTRUCTION VEHICLES ENTER OR LEAVE "WORK/CLOSED" AREAS IF WARRANTED BY CONDITIONS AND/OR AS DIRECTED BY THE ENGINEER.
6. ADEQUATE TURNING PROVISION SHALL BE MAINTAINED FOR ALL VEHICLES, INCLUDING TRUCKS AS DIRECTED BY THE ENGINEER.
7. BARRICADE STRIPES ARE TO BE SLOPED DOWNWARD IN THE DIRECTION OF TRAFFIC FLOW

GRANDVIEW PARKWAY

IH 94

STH 20

STH 20

ACCESS ROAD CONSTRUCTION - STAGE 1
CONSTRUCTION

- ALL ACCESS ROAD CONSTRUCTION

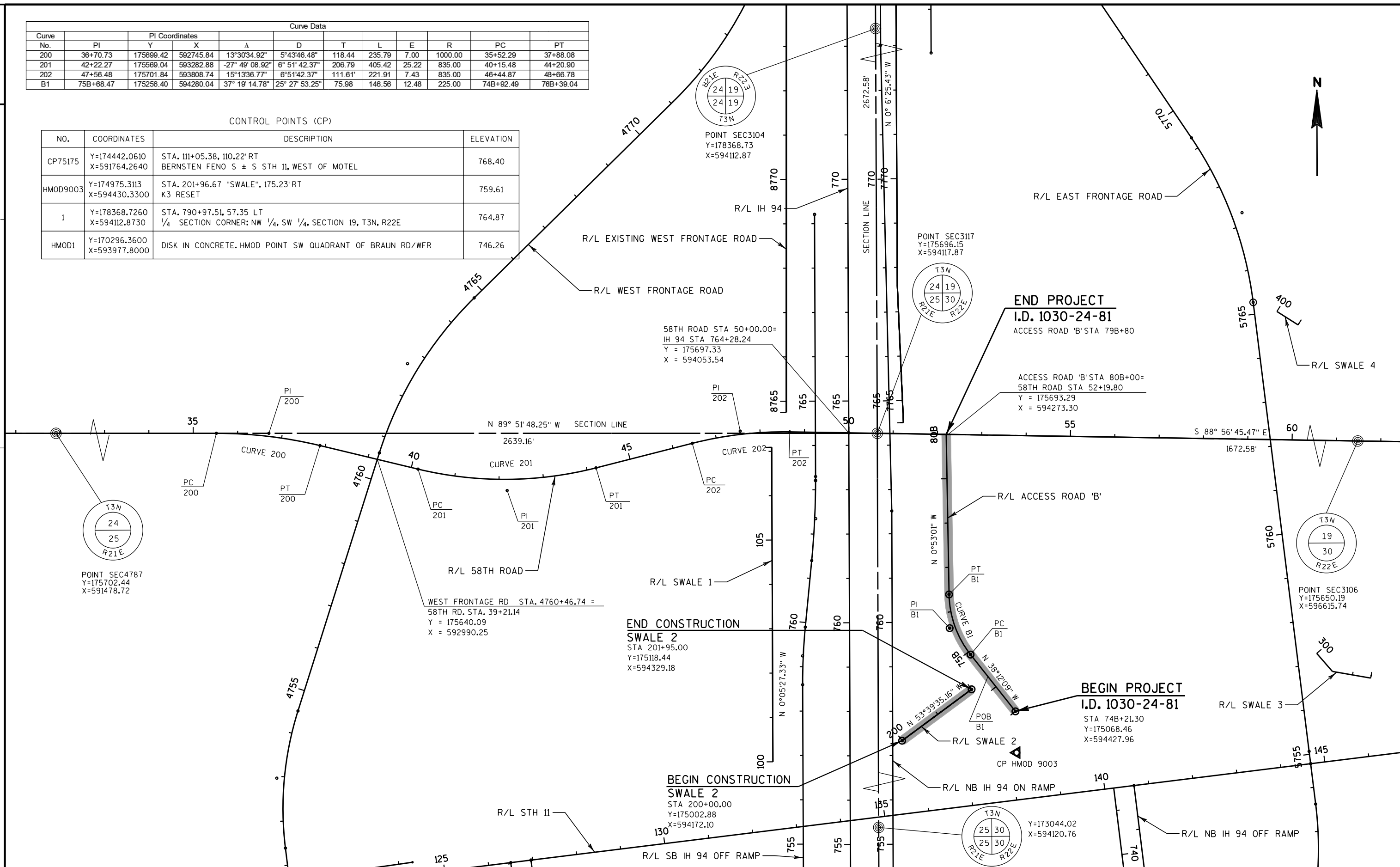
TRAFFIC

- ACCESS ROAD - OPEN TO LOCAL TRAFFIC ONLY
- 58TH ROAD OPEN TO TRAFFIC
- EAST FRONTAGE ROAD OPEN TO TRAFFIC
- WEST FRONTAGE ROAD OPEN TO TRAFFIC

Curve Data											
Curve No.	PI	PI Coordinates		Δ	D	T	L	E	R	PC	PT
200	36+70.73	175699.42	592745.84	13°30'34.92"	5°43'46.48"	118.44	235.79	7.00	1000.00	35+52.29	37+88.08
201	42+22.27	175569.04	593282.88	-27° 49' 08.92"	6° 51' 42.37"	206.79	405.42	25.22	835.00	40+15.48	44+20.90
202	47+56.48	175701.84	593808.74	15°13'36.77"	6°51'42.37"	111.61'	221.91	7.43	835.00	46+44.87	48+66.78
B1	75B+68.47	175256.40	594280.04	37° 19' 14.78"	25° 27' 53.25"	75.98	146.56	12.48	225.00	74B+92.49	76B+39.04

CONTROL POINTS (CP)

NO.	COORDINATES	DESCRIPTION	ELEVATION
CP75175	Y=174442.0610 X=591764.2640	STA. 111+05.38, 110.22' RT BERNSTEN FENO S ± S STH 11, WEST OF MOTEL	768.40
HMOD9003	Y=174975.3113 X=594430.3300	STA. 201+96.67 "SWALE", 175.23' RT K3 RESET	759.61
1	Y=178368.7260 X=594112.8730	STA. 790+97.51, 57.35 LT 1/4 SECTION CORNER: NW 1/4, SW 1/4, SECTION 19, T3N, R22E	764.87
HMOD1	Y=170296.3600 X=593977.8000	DISK IN CONCRETE. HMOD POINT SW QUADRANT OF BRAUN RD/WFR	746.26



PROJECT NO:1030-24-81

HWY: IH 94

COUNTY: RACINE

ALIGNMENT LAYOUT: ACCESS ROAD B

SHEET

E

DATE 19DEC12		E S T I M A T E O F Q U A N T I T I E S			
LINE				1030-24-81	
NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	QUANTITY
0010	201.0105	CLEARING **P**	STA	4.000	4.000
0020	201.0120	CLEARING	ID	30.000	30.000
0030	201.0205	GRUBBING **P**	STA	4.000	4.000
0040	201.0220	GRUBBING	ID	30.000	30.000
0050	203.0100	REMOVING SMALL PIPE CULVERTS	EACH	4.000	4.000
0060	204.0110	REMOVING ASPHALTIC SURFACE **P**	SY	50.000	50.000
0070	204.0180	REMOVING DELINEATORS AND MARKERS	EACH	1.000	1.000
0080	205.0100	EXCAVATION COMMON	CY	5,181.000	5,181.000
0090	208.1100	SELECT BORROW	CY	1,109.000	1,109.000
0100	213.0100	FINISHING ROADWAY (PROJECT) 076. 1030-24-81	EACH	1.000	1.000
0110	305.0110	BASE AGGREGATE DENSE 3/4-INCH	TON	148.000	148.000
0120	311.0110	BREAKER RUN	TON	170.000	170.000
0130	455.0105	ASPHALTIC MATERIAL PG58-28	TON	69.000	69.000
0140	455.0605	TACK COAT	GAL	75.000	75.000
0150	460.1103	HMA PAVEMENT TYPE E-3	TON	1,120.000	1,120.000
0160	460.2000	INCENTIVE DENSITY HMA PAVEMENT	DOL	725.000	725.000
0170	465.0120	ASPHALTIC SURFACE DRIVEWAYS AND FIELD ENTRANCES	TON	21.000	21.000
0180	465.0310	ASPHALTIC CURB	LF	290.000	290.000
0190	465.0315	ASPHALTIC FLUMES **P**	SY	36.000	36.000
0200	520.0124	CULVERT PIPE CLASS III 24-INCH	LF	72.000	72.000
0210	520.1024	APRON ENDWALLS FOR CULVERT PIPE 24-INCH	EACH	2.000	2.000
0220	520.7000	CLEANING CULVERT PIPES	EACH	1.000	1.000
0230	522.0318	CULVERT PIPE REINFORCED CONCRETE CLASS IV 18-INCH	LF	72.000	72.000
0240	522.1018	APRON ENDWALLS FOR CULVERT PIPE REINFORCED CONCRETE 18-INCH	EACH	2.000	2.000
0250	601.0557	CONCRETE CURB AND GUTTER 6-INCH SLOPED 36-INCH TYPE D **P**	LF	688.000	688.000
0260	606.0100	RIPRAP LIGHT	CY	15.000	15.000
0270	608.0512	STORM SEWER PIPE REINFORCED CONCRETE CLASS V 12-INCH	LF	50.000	50.000
0280	611.0535	MANHOLE COVERS TYPE J-SPECIAL	EACH	2.000	2.000
0290	612.0106	PIPE UNDERDRAIN 6-INCH	LF	730.000	730.000
0300	612.0206	PIPE UNDERDRAIN UNPERFORATED 6-INCH	LF	50.000	50.000
0310	612.0208	PIPE UNDERDRAIN UNPERFORATED 8-INCH	LF	10.000	10.000
0320	612.0210	PIPE UNDERDRAIN UNPERFORATED 10-INCH	LF	10.000	10.000
0330	612.0212	PIPE UNDERDRAIN UNPERFORATED 12-INCH	LF	10.000	10.000
0340	612.0700	DRAIN TILE EXPLORATION	LF	50.000	50.000
0350	612.0806	APRON ENDWALLS FOR UNDERDRAIN REINFORCED CONCRETE 6-INCH	EACH	4.000	4.000
0360	618.0100	MAINTENANCE AND REPAIR OF HAUL ROADS (PROJECT) 040. 1030-24-81	EACH	1.000	1.000
0370	619.1000	MOBILIZATION	EACH	1.000	1.000
0380	621.0100	LANDMARK REFERENCE MONUMENTS	EACH	1.000	1.000
0390	623.0200	DUST CONTROL SURFACE TREATMENT	SY	7,100.000	7,100.000
0400	624.0100	WATER	MGAL	80.000	80.000
0410	625.0500	SALVAGED TOPSOIL **P**	SY	8,400.000	8,400.000
0420	627.0200	MULCHING **P**	SY	6,405.000	6,405.000
0430	628.1104	EROSION BALES	EACH	70.000	70.000
0440	628.1504	SILT FENCE	LF	680.000	680.000
0450	628.1520	SILT FENCE MAINTENANCE	LF	680.000	680.000
0460	628.1905	MOBILIZATIONS EROSION CONTROL	EACH	2.000	2.000
0470	628.1910	MOBILIZATIONS EMERGENCY EROSION CONTROL	EACH	2.000	2.000

DATE 19DEC12		E S T I M A T E O F Q U A N T I T I E S			
LINE NUMBER	ITEM	ITEM DESCRIPTION	UNIT	TOTAL	1030-24-81 QUANTITY
0480	628.2004	EROSION MAT CLASS I TYPE B	SY	2,970.000	2,970.000
0490	628.7504	TEMPORARY DITCH CHECKS	LF	168.000	168.000
0500	628.7555	CULVERT PIPE CHECKS	EACH	50.000	50.000
0510	628.7560	TRACKING PADS	EACH	2.000	2.000
0520	628.7570	ROCK BAGS	EACH	5.000	5.000
0530	629.0210	FERTILIZER TYPE B	CWT	6.000	6.000
0540	630.0120	SEEDING MIXTURE NO. 20	LB	180.000	180.000
0550	630.0140	SEEDING MIXTURE NO. 40	LB	40.000	40.000
0560	630.0200	SEEDING TEMPORARY	LB	180.000	180.000
0570	633.5200	MARKERS CULVERT END	EACH	4.000	4.000
0580	634.0612	POSTS WOOD 4X6-INCH X 12-FT	EACH	3.000	3.000
0590	634.0614	POSTS WOOD 4X6-INCH X 14-FT	EACH	1.000	1.000
0600	634.0616	POSTS WOOD 4X6-INCH X 16-FT	EACH	1.000	1.000
0610	637.0202	SIGNS REFLECTIVE TYPE II	SF	20.460	20.460
0620	638.2602	REMOVING SIGNS TYPE II	EACH	3.000	3.000
0630	638.3000	REMOVING SMALL SIGN SUPPORTS	EACH	3.000	3.000
0640	642.5201	FIELD OFFICE TYPE C	EACH	1.000	1.000
0650	643.0100	TRAFFIC CONTROL (PROJECT) 081. 1030-24-81	EACH	1.000	1.000
0660	643.0300	TRAFFIC CONTROL DRUMS	DAY	465.000	465.000
0670	643.0420	TRAFFIC CONTROL BARRICADES TYPE III	DAY	93.000	93.000
0680	643.0705	TRAFFIC CONTROL WARNING LIGHTS TYPE A	DAY	62.000	62.000
0690	643.0900	TRAFFIC CONTROL SIGNS	DAY	558.000	558.000
0700	643.1050	TRAFFIC CONTROL SIGNS PCMS	DAY	62.000	62.000
0710	645.0111	GEOTEXTILE FABRIC TYPE DF SCHEDULE A ***p**	SY	400.000	400.000
0720	645.0130	GEOTEXTILE FABRIC TYPE R ***P**	SY	45.000	45.000
0730	646.0106	PAVEMENT MARKING EPOXY 4-INCH	LF	660.000	660.000
0740	646.0805. S	PAVEMENT MARKING OUTFALL	EACH	4.000	4.000
0750	690.0150	SAWING ASPHALT	LF	366.000	366.000
0760	SPV.0060	SPECIAL 009. EROSION CONTROL FILTER BAGS	EACH	5.000	5.000
0770	SPV.0060	SPECIAL 031. SILT FENCE DRAINAGE OUTLET ROCK BAGS	EACH	2.000	2.000
0780	SPV.0090	SPECIAL 080. PAVEMENT MARKING GROOVED PREFORMED THERMOPLASTIC STOP LINE 18-INCH	LF	30.000	30.000
0790	SPV.0105	SPECIAL 089. SURVEY PROJECT 1030-24-81	LS	1.000	1.000
0800	SPV.0105	SPECIAL 090. PAVEMENT CLEANUP PROJECT 1030-24-81	LS	1.000	1.000
0810	SPV.0105	SPECIAL 098. GRADING, SHAPING, AND FINISHING DITCH	LS	1.000	1.000
0820	SPV.0170	SPECIAL 001. TEST ROLLING	STA	7.000	7.000
0830	SPV.0180	SPECIAL 001. GEOGRID REINFORCEMENT	SY	3,976.000	3,976.000
0840	SPV.0180	SPECIAL 002. GEOTEXTILE FABRIC TYPE FF	SY	100.000	100.000
0850	SPV.0195	SPECIAL 002. BASE AGGREGATE DENSE 1 1/4-INCH SPECIAL	TON	3,740.000	3,740.000
0860	SPV.0195	SPECIAL 006. SELECT SUBBASE	TON	1,855.000	1,855.000
0870	SPV.0200	SPECIAL 001. MANHOLES 4-FT DIAMETER SPECIAL	VF	10.000	10.000

CLEARING AND GRUBBING

CATEGORY	ROADWAY	STA	TO	STA	OFFSET	201.0105 CLEARING STA.	201.0120 CLEARING I.D.	201.0205 GRUBBING STA.	201.0220 GRUBBING I.D.
1000	ACCESS ROAD "B"	74B+00	-	75B+00	LT & RT	1	-	1	-
	RAILROAD DITCHING (STH 11 STATIONING)	126+00	-	128+00	LT	2	-	2	-
		128+00	-	129+00	LT	-	30	-	30
		129+00	-	130+00	LT	1	-	1	-
	TOTALS (I.D. 1030-24-81)					4	30	4	30

REMOVING DELINEATORS AND MARKERS

CATEGORY	ROADWAY	STATION	LOC	204.0180 REMOVING DELINEATORS AND MARKERS EACH	DESCRIPTION
1000	ACCESS RD B	79B+73	15' LT	1	WOOD POST
	TOTAL (I.D. 1030-24-81)			1	

REMOVING SMALL PIPE CULVERTS

CATEGORY	ROADWAY	STATION	LOCATION	SIZE	LENGTH	203.0100 EACH
1000	ACCESS ROAD "B"	74+50	LT	18" CPCM	55'	1
		74+82	LT	12" CPCM	34'	1
		79+50	LT	18" CPCM	58'	1
	58TH ROAD	51+80	RT & LT	24" CPCM	62'	1
	TOTAL (I.D. 1030-24-81)					4

REMOVING ASPHALTIC SURFACE

CATEGORY	ROADWAY	STA	TO	STA	LOCATION	204.0110 REMOVING ASPHALTIC SURFACE SY	COMMENTS
1000	58TH ROAD	51+70	-	51+90	LT & RT	50	CROSS CULVERT REPLACEMENT
	TOTAL (I.D. 1030-24-81)					50	

EARTHWORK

CATEGORY	ROADWAY	FROM / TO STATION	205.0100 EXCAVATION COMMON (1)		SALVAGED / UNUSABLE PAVEMENT MATERIAL (3)	AVAILABLE MATERIAL (4)	EXPANDED EBS BACKFILL (7)	208.1100 SELECT BORROW	UNEXPANDED FILL (8)	EXPANDED FILL (9)	MASS ORDINATE +/- (10)	WASTE (11)
			CY	CY				CY				
1000			CUT	EBS EXCAVATION (2)			Factor 1.30			FACTOR 1.20		
	ACCESS ROAD B	74B+21.30 to 80B+00	3,984	797	110	4,671	1,036	1,036	413	495	4,175	4,175
	58TH ROAD	200+00 TO 201+95	283	57	0	340	74	74	49	59	281	281
	SWALE 2	200+00 to 201+67	61	0	11	50	0	0	0	0	50	50
	GRAND TOTALS (I.D. 1030-24-81)		4,328	853	121	5,060	1,109	1,109	462	554	4,506	4,506
	TOTAL EXCAVATION COMMON		5,181									

- 1) COMMON EXCAVATION IS THE SUM OF THE CUT AND EBS EXCAVATION COLUMNS. ITEM NUMBER 205.0100
- 2) EBS TO BE BACKFILLED WITH SELECT BORROW. EBS TO BE HAULED OFF-SITE.
- 3) EXISTING PAVEMENT VOLUME (CY), NOT AVAILABLE FOR FILL.
- 4) AVAILABLE MATERIAL = CUT + EBS EXCAVATION - SALVAGED/UNUSABLE PAVEMENT MATERIAL.
- 5) EXPANDED EBS BACKFILL; THIS IS TO BE FILLED WITH SELECT BORROW MATERIAL. EBS BACKFILL FACTOR = 1.3 ITEM NUMBER 208.1100
- 6) UNEXPANDED FILL; FILL FROM END AREA EARTHWORK VOLUMES
- 7) EXPANDED FILL FACTOR = 1.20 (EXPANDED FILL DOES NOT CONTAIN EBS)
- 8) MASS ORDINATE = AVAILABLE MATERIAL - EXPANDED FILL. PLUS QUANTITY INDICATES AN EXCESS OF MATERIAL . MINUS INDICATES A SHORTAGE OF MATERIAL.
- 9) WASTE = MASS ORDINATE IF POSITIVE (FOR INFORMATION ONLY - BORROW = MASS ORDINATE IF NEGATIVE)

3

DRIVEWAY ITEMS					
CATEGORY	ROADWAY	STA	LOCATION	*305.0110 BASE AGGREGATE DENSE 3/4-INCH TON	465.0120 ASPHALTIC SURFACE DRIVEWAY AND FIELD ENTRANCES TON
1000	ACCCESS ROAD 'B'	74+24	RT	28	21
TOTALS (I.D. 1030-24-81)				28	21
* ADDITIONAL QUANTITIES LISTED ELSEWHERE					

BASE AGGREGATE ITEMS									
CATEGORY	ROADWAY	STA	TO	STA	LOCATION	*305.0110	SPV.0195.002	SPV.0195.006	SPV.0180.001
						BASE AGGREGATE DENSE 3/4-INCH TON	BASE AGGREGATE DENSE 1 1/4-INCH SPECIAL TON	SELECT SUBBASE TON	GEOGRID REINFORCEMENT SY
1000	ACCESS ROAD 'B'	74+21	-	79+80	LT & RT	90	3,080	1,855	3,976
	58TH ROAD	51+70	-	51+90	LT & RT	10	50	--	--
	RAILROAD DITCHING ACCESS UNDISTRIBUTED					--	200	--	--
	UNDISTRIBUTED TEMPORARY DRIVEWAY ACCESS UNDISTRIBUTED					20	250	--	--
	TOTALS (I.D. 1030-24-81)					120	3,740	1,855	3,976
* ADDITIONAL QUANTITIES LISTED ELSEWHERE									

3

BREAKER RUN		
CATEGORY	LOCATION	311.0110 TONS
1000	UNDISTRIBUTED	170
TOTALS (I.D. 1030-24-81)		170

PIPE UNDERDRAIN ITEMS									
CATEGORY	ROADWAY	STATION -	STATION	OFFSET	612.0106	*612.0206	612.0806	645.0111	646.0805.S
					PIPE UNDERDRAIN	PIPE UNDERDRAIN	APRON ENDWALLS FOR	GEOTEXTILE FABRIC	PAVEMENT
					6-INCH	UNPERFORATED	UNDERDRAIN REINFORCED	TYPE DF	MARKING
					LF	LF	CONCRETE 6-INCH	SY	OUTFALL
					LF	LF	EACH		EACH
1000	ACCESS ROAD "B"								
		74+20	- 74+50	LT & RT	110	—	—	60	—
		74+31		LT	—	10	1	—	1
		74+38		LT	—	10	1	—	1
		74+38	- 75+25	LT	110	—	—	60	—
		76+00	- 78+55	RT	255	—	—	140	—
		76+00	- 78+55	LT	255	—	—	140	—
		78+55		RT	—	10	1	—	1
		78+55		LT	—	10	1	—	1
TOTALS					730	40	4	400	4
*ADDITIONAL QUANTITIES LISTED ELSEWHERE									

FINISHING ROADWAY		
CATEGORY	STAGE	213.0100.076 EACH
1000	ALL PROJECT	1
TOTAL (I.D. 1030-24-81)		1

ASPHALTIC PAVEMENT ITEMS										
CATEGORY	ROADWAY	STA	TO	STA	LOCATION	455.0105 ASPHALTIC MATERIAL PG58-28 TON	455.0605 TACK COAT GAL	460.1103 HMA PAVEMENT TYPE E-3 TON	460.2000 INCENTIVE DENSITY HMA PAVEMENT DOL	465.0310 ASPHALTIC CURB LF
1000	ACCCESS ROAD 'B'	74B+21	-	79B+80	LT & RT	67	73	1,102	713	290
	58TH ROAD	51+70	-	51+90	LT & RT	2	2	18	12	--
TOTALS (I.D. 1030-24-81)						69	75	1,120	725	290

ASPHALTIC FLUMES

				465.0315
				ASPHALTIC
				FLUMES
CATEGORY	ROADWAY	STA.	LOCATION	SY
1000	ACCESS ROAD "B"			
		74+36	LT	9
		76+50	LT	9
		78+55	LT	9
		78+55	RT	9
		TOTAL (I.D. 1030-24-81)		

DRAIN TILE

		608.0512							
		STORM SEWER PIPE	SPV.0200.001	611.0535					
		REINFORCED CONCRETE	MANHOLES	MANHOLE	*612.0206	612.0208	612.0210	612.0212	612.0700
		CLASS V	4 FT DIAMETER	COVERS	PIPE UNDERDRAIN UNPERFORATED				
		12-INCH	SPECIAL	TYPE J-SPECIAL	6-INCH	8-INCH	10-INCH	12-INCH	DRAIN TILE
CATEGORY	ROADWAY	LF	VF	EACH	LF	LF	LF	LF	EXPLORATION
1000	ACCESS ROAD "B"	50	10	2	10	10	10	10	50
TOTALS (I.D. 1030-24-81)		50	10	2	10	10	10	10	50

*ADDITIONAL QUANTITIES LISTED ELSEWHERE

CONCRETE ITEMS

						601.0557
						CONCRETE
						CURB AND GUTTER
						6-INCH SLOPED
						36-INCH
						TYPE D
CATEGORY	ROADWAY	STA	TO	STA	LOCATION	LF
1000	ACCESS ROAD 'B'					
		74+21	-	78+55	LT	487
		74+21	-	75+20	RT	146
		78+00	-	78+55	RT	55
TOTALS (I.D. 1030-24-81)						688

EROSION CONTROL ITEMS

		606.0100	*628.1104	628.1504	628.1520	628.1905	628.1910	628.2004	628.7504	628.7555	628.7570	645.0130	SPV.0060.009	SPV.0060.031
		RIPRAP	EROSION	SILT	SILT	MOBILIZATION	MOBILIZATION	EROSION	TEMPORARY	CULVERT	ROCK	GEOTEXTILE	EROSION	SILT FENCE
		LIGHT	BALES	FENCE	FENCE	EROSION	EROSION	MAT	DITCH	PIPE	BAGS	FABRIC	CONTROL	DRAINAGE OUTLET
		CY	EACH	LF	LF	CONTROL	CONTROL	CLASS I	CHECK	CHECKS	EACH	TYPE R	FILTER	ROCK
								TYPE B					BAGS	BAGS
CATEGORY	ROADWAY							SY	LF	EACH	EACH	SY	EACH	EACH
1000	ACCESS ROAD "B"	12	--	136	136	--	--	1,430	88	20	--	36	--	--
	SWALE NO. 2	--	--	--	--	--	--	215	18	10	--	--	--	--
	RAILROAD DITCH	--	--	500	500	--	--	725	36	10	--	--	--	--
	UNDISTRIBUTED	3	5	44	44	2	2	600	27	10	5	9	5	2
TOTALS (I.D. 1030-24-81)		15	5	680	680	2	2	2,970	168	50	5	45	5	2

* ADDITIONAL QUANTITIES LISTED ELSEWHERE

CROSS CULVERT ITEMS

CAT	ROADWAY	STATION	INLET END		DISCHARGE END			SLOPE	520.0124	522.0318	520.1024	522.1018	633.5200	
			OFFSET	ELEV	STATION	OFFSET	ELEV		STATION	CULVERT PIPE	CULVERT PIPE	APRON ENDWALLS	APRON ENDWALLS	MARKERS
										CLASS III	REINFORCED	FOR CULVERT PIPE	FOR CULVERT PIPE	CULVERT
										24-INCH	CONCRETE CLASS IV	24-INCH	18-INCH	END
										LF	LF	EACH	EACH	EACH
1000	ACCESS ROAD B	76B+00	33.5' RT	761.71	76B+00	37.5 LT	761.53	76B+00	0.25%	--	72	--	2	2
	58TH ROAD	51+75	24.00' LT	762.34	51+75	47.5' RT	761.76	51+75	0.81%	72	--	2	--	2
TOTALS (I.D. 1030-24-81)									72	72	2	2	4	

- NOTES
- 1) STATION OFFSETS SHOWN ARE TO THE CENTER OF INLET STRUCTURES OR END OF PIPE (NOT THE APRON END OF ENDWALLS).
- 2) JOINT TIES FOR CONCRETE PIPE SHALL BE PROVIDED AT ALL CONCRETE APRON ENDWALLS. PIPE JOINTS SHALL BE TIED FOR THE LAST THREE JOINTS AT PIPE ENDS. THE COST OF THE JOINT TIES SHALL BE INCIDENTAL TO THE COST OF THE PIPE.
- 3) GRANULAR BACKFILL IS INCIDENTAL TO THE COST OF THE PIPE
- 4) PIPE LENGTH IS FROM END OF PIPE TO END OF PIPE AND DOES NOT INCLUDE LENGTH OF APRON ENDWALL.

CLEANING CULVERT PIPES

CATEOGRY	ROADWAY	LOCATION	520.7000 EACH
1000	ACCESS ROAD "B"	IH 94 STA 757+15	1
TOTALS (I.D. 1030-24-81)			1

MAINTENANCE AND REPAIR OF HAUL ROADS (1030-24-81)

CATEGORY	STAGE	618.0100.040 EACH
1000	ALL	
	ACCESS ROAD "B"	1
TOTAL (I.D. 1030-24-81)		1

MOBILIZATION

CATEGORY	STAGE	619.1000 EACH
1000	ALL	
	ACCESS ROAD "B"	1
TOTAL (I.D. 1030-24-81)		1

GRADING, SHAPING, AND FINISHING DITCH

CATEGORY	ROADWAY	EXCAVATION	SALVAGED	FERTILIZER	SEEDING	SEEDING	SPV.0105.098
		COMMON*	TOPSOIL*	TYPE B*	MIX NO. 20*	TEMPORARY*	
		CY	SY	CWT	LB	LB	LS
1000	RAILROAD DITCHING	250	2,650	5	195	195	1
	TOTALS (I.D. 1030-24-81)	250	2,650	5	195	195	1

* ITEMS & QUANTITIES LISTED FOR BID INFORMATION ONLY

NOTE: ITEMS INCLUDE RESTORATION OF THE TRUCK ACCESS AND TRACKING PAD AREA

LANDMARK REFERENCE MONUMENTS

CATEGORY	ROADWAY	STA.	DESCRIPTION	621.0100 EACH
1000	ACCESS ROAD "B"	75B+68.47	PI	1
	TOTALS (I.D. 1030-24-81)			1

DUST CONTROL SURFACE TREATMENT

CATEGORY	ROADWAY	623.0200 SY
1000	ACCESS ROAD "B"	7,100
	TOTAL (I.D. 1030-24-81)	7,100

WATER

CATEGORY	ROADWAY	624.0100 WATER MGAL
1000	ACCESS ROAD "B"	80
	TOTAL (I.D. 1030-24-81)	80

RESTORATION ITEMS

CATEGORY	ROADWAY	625.0500	627.0200	629.0210	630.0120	630.0140	630.0200
		SALVAGED TOPSOIL SY	MULCHING SY	FERTILIZER TYPE B CWT	SEEDING MIX NO. 20 LB	SEEDING MIX NO. 40 LB	SEEDING TEMPORARY LB
1000	ACCESS ROAD "B"	6,700	4,705	4	143	30	143
	UNDISTRIBUTED	1,700	1,700	2	37	10	37
	TOTALS (I.D. 1030-24-81)	8,400	6,405	6	180	40	180

TEMPORARY SETTLING BASIN

CATEGORY	ROADWAY	*628.1104 EROSION BALES EACH	SPV.0180.002 GEOTEXTILE FABRIC TYPE FF SY
1000	ACCESS ROAD "B" UNDISTRIBUTED	65	100
	TOTALS (I.D. 1030-24-81)	65	100
* ADDITIONAL QUANTITIES LISTED ELSEWHERE			

TRACKING PADS

CATEGORY	ROADWAY	LOCATION	628.7560 TRACKING PADS EACH
1000	RAILROAD DITCH	WFR TEMP ACCESS	1
	UNDISTRIBUTED	ACCESS ROAD	1
	TOTALS (I.D. 1030-24-81)		2

PERMANENT SIGNING SUMMARY

CATEGORY	SIGN NO.	CODE NO.	SIGN MESSAGE	SIZE			637.0202	STATION	LOCATION	SAME POST AS SIGN NO.	634.0612	634.0614	634.0616
							SIGNS REFLECTIVE TYPE II				POSTS WOOD	POSTS WOOD	POSTS WOOD
				SF	4x6-INCH x 12-FT	4x6-INCH x 14-FT	4x6-INCH x 16-FT						
INCH	x	INCH	EACH	EACH	EACH								
1000	1P01	W14-1 (2)	DEAD END	30	x	30	6.25	79B+00	LT	--	--	1	--
	1P04	W5-56 (2)	END OF ROAD MARKER	18	x	18	2.25	74B+54	LT	--	1	--	--
	1P05	W5-56 (2)	END OF ROAD MARKER	18	x	18	2.25	74B+67	LT	--	1	--	--
	1P06	W5-56 (2)	END OF ROAD MARKER	18	x	18	2.25	74B+80	LT	--	1	--	--
	1P07	R1-1 (3)	STOP	36	x	36	7.46	79B+65	RT	--	--	--	1
	TOTALS (I.D. 1030-24-81)							20.46			3	1	1

REMOVING SIGNS

CATEGORY	ROADWAY	SIGN NO.	STATION	LOCATION	SAME POST AS SIGN NO.	638.2602	638.3000	SIGN MESSAGE
						REMOVING SIGNS TYPE II	REMOVING SMALL SIGN SUPPORTS	
						EACH	EACH	
1000	ACCESS ROAD "B"	1R01	79B+46	LT	—	1	1	DEAD END
		1R02	79B+46	RT	—	1	1	DEAD END
		1R03	79B+60	RT	—	1	1	STOP
		TOTALS	(I.D. 1030-24-81)		3	3		

FIELD OFFICE TYPE C

CATEGORY	ROADWAY	642.5201 FIELD OFFICE TYPE C
		EACH
1000	ACCESS ROAD "B"	1
TOTAL (I.D. 1030-24-81)		1

TRAFFIC CONTROL

CATEGORY	ROADWAY	643.0100.081 TRAFFIC CONTROL 1030-24-81
		EACH
1000	ACCESS ROAD "B"	1
TOTALS (I.D. 1030-24-81)		1

TRAFFIC CONTROL ITEMS

CATEGORY	LOCATION	STAGE	STAGE DURATION	643.0300 DRUMS		643.0420 BARRICADES TYPE III		643.0705 WARNING LIGHTS TYPE A		643.0900 SIGNS		643.1050 TRAFFIC CONTROL SIGNS PCMS	
			DAYS	NO.	DAYS	NO.	DAYS	NO.	DAYS	NO.	DAYS	NO.	DAYS
1000	ACCESS ROAD "B"	1	31	15	465	3	93	2	62	18	558	2	62
TOTALS (I.D. 1030-24-81)				465		93		62		558		62	

3

3

PAVEMENT MARKING

CATEGORY	ROADWAY	DESCRIPTION	STATION	646.0106	SPV.0090.080
				PAVEMENT MARKING	PAVEMENT MARKING
				EPOXY 4-INCH	GROOVED PREFORMED
				YELLOW	THERMOPLASTIC
				LF	STOP LINE
				LF	LF
1000	ACCESS ROAD 'B'				
		STOP LINE	79B+68	—	30
		CENTER LINE (DOUBLE)	76B+39 - 79B+68	660	—
		TOTALS (I.D. 1030-24-81)		660	30

SAW CUTTING ITEMS

CATEGORY	ROADWAY	STA	LOCATION	690.0150	DESCRIPTION
				SAWING	
				ASPHALT	
				LF	
1000	ACCESS ROAD "B"				
		79+90		300	58TH ROAD SHOULDER
		74+24	RT	20	DRIVEWAY
	58TH ROAD				
		58+70	RT & LT	25	CULVERT REPLACEMENT
		58+90	RT & LT	21	CULVERT REPLACEMENT
		TOTALS (I.D. 1030-24-81)		366	

SURVEY PROJECT

CATEGORY	ROADWAY	SPV.0105.089
		SURVEY
		PROJECT
		1030-24-81
		LS
1000	ACCESS ROAD "B"	1
	TOTAL (I.D. 1030-24-81)	1

PAVEMENT CLEANUP PROJECT 1030-24-81

CATEGORY	ROADWAY	SPV.0105.090
		LS
		LS
1000	ACCESS ROAD "B"	1
	TOTAL (I.D. 1030-24-81)	1

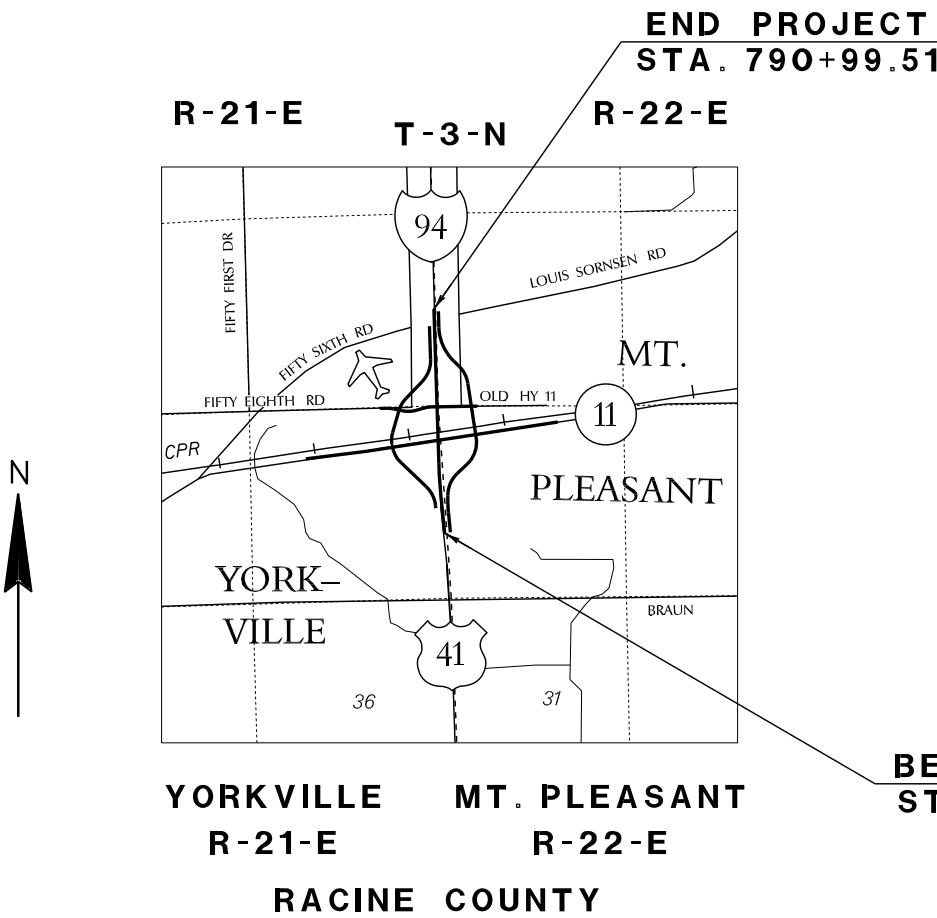
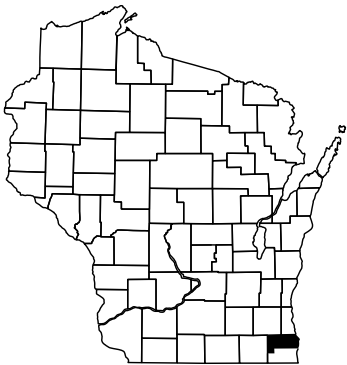
TEST ROLLING

CATEGORY	ROADWAY	SPV.0170.001
		TEST
		ROLLING
		STA
1000	ACCESS ROAD "B"	7
	TOTAL (I.D. 1030-24-81)	7

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

TRANSPORTATION PROJECT PLAT TITLE SHEET

PROJECT NO. 1030-24-20
INTERSTATE 94
STH 11 INTERCHANGE
RACINE COUNTY



CONVENTIONAL ABBREVIATIONS

ACCESS POINT	AP	RELEASE OF RIGHTS	ROR
ACCESS RIGHTS	AR	REMAINING	REM.
ACRES	AC.	RIGHT-OF-WAY	R/W
AND OTHERS	ET.AL.	SECTION	SEC.
CENTERLINE	C/L	STATION	STA.
CERTIFIED SURVEY MAP	CSM	TEMPORARY LIMITED EASEMENT	TLE
CORNER	COR.	VOLUME	V.
CONVEYANCE OF RIGHTS	CR		
DOCUMENT	DOC.	CURVE DATA	
EASEMENT	EASE.	LONG CHORD	LCH
LAND CONTRACT	LC	LONG CHORD BEARING	LCB
MONUMENT	MON.	RADIUS	R
PAGE	P.	DEGREE OF CURVE	D
PERMANENT LIMITED EASEMENT	PLE	CENTRAL ANGLE OR DELTA	DELTA
PROPERTY LINE	PL	LENGTH OF CURVE	L
RECORDED AS	(100')	TANGENT	TAN
REFERENCE LINE	R/L		

CONVENTIONAL SYMBOLS

FOUND IRON PIPE/PIN	LE (1" UNLESS NOTED)	PROPOSED R/W LINE	---
R/W MONUMENT	• (SET)	EXISTING H.E. LINE	---
R/W STANDARD	Δ (SET)	PROPERTY LINE	---
SIGN	ISIGN	LOT & TIE LINES	---
SECTION CORNER MONUMENT	•	SLOPE INTERCEPTS	---
SECTION CORNER SYMBOL	•	CORPORATE LIMITS	---
FEE - HE (HATCH VARIES)	---	NO ACCESS (BY PREVIOUS ACQUISITION/CONTROL)	---
TEMPORARY LIMITED EASEMENT	---	NO ACCESS (BY ACQUISITION)	---
PERMANENT LIMITED EASEMENT	---	NO ACCESS (BY STATUTORY AUTHORITY)	---
R/W BOUNDARY POINT	---	SECTION LINE	---
PARCEL NUMBER	---	QUARTER LINE	---
SIGN NUMBER (OFF PREMISE)	---	SIXTEENTH LINE	---
BUILDING	---	EXISTING CENTERLINE	---
		PROPOSED REFERENCE LINE	---
		PARALLEL OFFSET	---

CONVENTIONAL UTILITY SYMBOLS

WATER	---	W
GAS	---	G
TELEPHONE	---	T
OVERHEAD TRANSMISSION LINES	---	OH
ELECTRIC	---	E
CABLE TELEVISION	---	TV
FIBER OPTIC	---	FO
SANITARY SEWER	---	SAN
STORM SEWER	---	SS
NON COMPENSABLE	---	NON
POWER POLE	---	COMPENSABLE
TELEPHONE POLE	---	COMPENSABLE
TELEPHONE PEDESTAL	---	COMPENSABLE
ELECTRIC TOWER	---	COMPENSABLE

THE NOTES, CONVENTIONAL SYMBOLS, AND VARIOUS ABBREVIATIONS ARE ASSOCIATED WITH EACH TRANSPORTATION PROJECT PLAT OF PROJECT 1030-24-20.

NOTES:

COORDINATES AND BEARINGS SHOWN ON THIS PLAT ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM, RACINE COUNTY ZONE, NAD83 (97) ADJUSTMENT AND ARE REFERENCED TO GPS HARN POINTS YORKVILLE EAST, RAYMOND SOUTH, AND PARIS EAST. ALL DISTANCES ARE GROUND LENGTH.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 (TYPICAL 3/4" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT, BY SE REGION DOT SURVEY.

RIGHT-OF-WAY BOUNDARIES ARE DEFINED WITH COURSES OF THE PERIMETER OF THE HIGHWAY LANDS REFERENCED TO THE U.S. PUBLIC LAND SURVEY SYSTEM OR OTHER "SURVEYS OF PUBLIC RECORD".

PROPERTY LINES SHOWN ON THIS PLAT ARE DRAWN FROM DATA DERIVED FROM MAPS AND DOCUMENTS OF PUBLIC RECORD AND/OR EXISTING OCCUPATIONAL LINES. THIS PLAT MAY NOT BE A TRUE REPRESENTATION OF EXISTING PROPERTY LINES, EXCLUDING RIGHT-OF-WAY LINES, AND SHOULD NOT BE USED AS A SUBSTITUTE FOR AN ACCURATE FIELD SURVEY.

A TEMPORARY LIMITED EASEMENT (TLE) IS A RIGHT FOR CONSTRUCTION PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE. ALL TLES EXPIRE AT THE COMPLETION OF THE CONSTRUCTION PROJECT FOR WHICH THIS INSTRUMENT IS GIVEN.

A PERMANENT LIMITED EASEMENT (PLE) IS A RIGHT FOR CONSTRUCTION AND MAINTENANCE PURPOSES, AS DEFINED HEREIN, INCLUDING THE RIGHT TO OPERATE NECESSARY EQUIPMENT THEREON AND THE RIGHT OF INGRESS AND EGRESS, AS LONG AS REQUIRED FOR SUCH PUBLIC PURPOSE, INCLUDING THE RIGHT TO PRESERVE, PROTECT, REMOVE, OR PLANT THEREON ANY VEGETATION THAT THE HIGHWAY AUTHORITIES MAY DEEM NECESSARY OR DESIRABLE, BUT WITHOUT PREJUDICE TO THE OWNER'S RIGHT TO MAKE OR CONSTRUCT IMPROVEMENT ON SAID LANDS OR TO FLATTEN THE SLOPES, PROVIDING SAID ACTIVITIES WILL NOT IMPAIR OR OTHERWISE ADVERSELY AFFECT THE HIGHWAY FACILITIES.

THIS IS A COPY. THE ORIGINAL DOCUMENT IS AT THE RACINE COUNTY REGISTER OF DEEDS.

TPP NUMBER 1030-24-20-4.01
SHEET 2 OF 2

DOCUMENT # 2237987
RACINE COUNTY REGISTER OF DEEDS
December 29, 2009 8:24 AM

JAMES A. LADWIG
RACINE COUNTY
REGISTER OF DEEDS
Fee Amount: \$25.00
Pages: 2

Vol. 1
pg. 80

R/W 1030-24-20 4.02A3

A Concrete Monument
w/ An Aluminum Cap
Y 175696.15
X 594117.87

SEE TPP
1030-24-20-4.04

PARCEL NUMBER	OWNER	INTEREST REQUIRED	R/W REQUIRED ACRES			T.L.E. TEMP. ACRES	P.L.E. PERM. ACRES
			NEW	EXISTING	TOTAL		
8	SOO LINE RAILROAD COMPANY	HE TLE	0.432	0.000	0.432	0.155	0.000
9	LAKE-COOK FARM SUPPLY	Fee	0.062	0.000	0.062	0.000	0.000
12	WALTER THOMAS HARMANN	TLE	0.000	0.000	0.000	0.123	0.000
13	JAY D. & JANE E. WILDFONG	TLE	0.000	0.000	0.000	0.010	0.000
14	KAREN A. SCHUTTEN	Fee AR TLE	0.252	0.129	0.381	0.021	0.000
100	WE ENERGIES ELECTRIC	ROR	----	----	----	----	----
103	AT&T WISCONSIN	ROR	----	----	----	----	----

TRANSPORTATION PROJECT PLAT NO: 1030-24-20 - 4.03 AMENDMENT NO: 1

AMENDS PARCEL 100 OF TPP 1030-24-20-4.03, RECORDED AS DOCUMENT 2240908.

THAT PART OF PARCEL 2 OF CSM 1085, LOCATED IN AND INCLUDING THAT PART OF THE NE1/4 OF THE NW1/4, AND THE NW1/4 OF THE NW1/4, SECTION 30, TOWN 3 NORTH, RANGE 22 EAST, VILLAGE OF MT. PLEASANT, RACINE COUNTY, WISCONSIN.

RELOCATION ORDER IH-94/STH 11 RACINE COUNTY

TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3) AND 84.09, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:
1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.

HIGHWAY	BASIS OF EXISTING RIGHT-OF-WAY	WIDTH	YEAR
STH 11	1320-03-20	VARIES	2000
STH 11	2665	94'	1927
EAST FRONTAGE ROAD	1320-03-20	VARIES	2000
EAST FRONTAGE ROAD	1032-01-21	VARIES	1969
58TH ROAD	TOWN ROAD V. B P.62	49.50'	1843

NOTE: EXISTING RIGHT-OF-WAY FOR STH 11 IS MEASURED IN METERS PER PROJECT 1320-03-20

NOTE: SEE CONTROLLED ACCESS PLAT 1320-00-27

STA 59+50.71 58TH ROAD
= STA 5762+15.17 E FR NORTH

STA 50+64.34 58TH ROAD

TLE FOR BUILDING
REMOVAL

5759+55.00
65', 85'
5759+10.00
65', 85'

DETAIL NOT
TO SCALE

SEE TPP
1030-24-20-4.02

STA 144+67.93 STH 11
= STA 5754+78.75 E FR NORTH
= STA 3759+53.78 E FR SOUTH

L 59.59'
R 818.51'
LCH 59.58'
LCB N 04°52'37" W

SEE TPP
1030-24-20-4.02

FOR ADDITIONAL INFORMATION REFER TO THE TITLE SHEET, RECORDED AS SHEET 2 OF 2 OF DOCUMENT 2237987, OF TRANSPORTATION PROJECT PLATS IN THE RACINE COUNTY REGISTER OF DEEDS.

NOTES:

COORDINATES AND BEARINGS SHOWN ON THIS PLAT ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM, RACINE COUNTY ZONE, NAD83 (97) ADJUSTMENT AND ARE REFERENCED TO GPS HARN POINTS YORKVILLE EAST, RAYMOND SOUTH, AND PARIS EAST. ALL DISTANCES ARE GROUND LENGTH.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 (TYPICAL 3/4" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT, BY SE REGION DOT SURVEY.

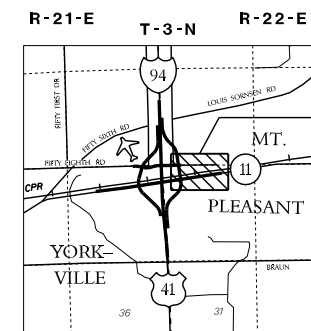
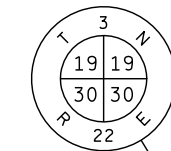
FOR THE LATEST ACCESS / DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN WAUKESHA.

SCALE, FEET

0 100 200

EAST FRONTAGE ROAD SOUTH
PISTA 3755+01.36
Y 174433.03
X 595156.36
PC STA 3750+73.45
PT STA 3758+62.03
DELTA 55°12'04"
D 7°00'00"
L 788.58'
R 818.51'
LCH 758.44'
LCB N 20°38'16" E

A Cast Iron Monument
w/ A Brass Cap
Y 175650.19
X 596615.74



YORKVILLE MT. PLEASANT
R-21-E R-22-E
RACINE COUNTY

THIS IS A COPY. THE ORIGINAL DOCUMENT IS
AT THE RACINE COUNTY REGISTER OF DEEDS

I HEREBY CERTIFY THAT THIS PLAT MEETS ALL REQUIREMENTS OF SECTION 84.095, WISCONSIN STATUTES. THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION.

DATE: 9-6-2011

THIS PLAT WAS PREPARED BY OR UNDER THE DIRECTION OF:

DATE: 9-6-2011

Name
Title
Paul Krause

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER 1030-24-20-4.03
AMENDMENT NO: 1

DOCUMENT # 2294369
RACINE COUNTY REGISTER OF DEEDS
September 15, 2011 12:00 PM

TYSON FETTER
RACINE COUNTY
REGISTER OF DEEDS
Fee Amount: \$30.00
Page: 1

FOR ADDITIONAL INFORMATION REFER TO THE TITLE SHEET, RECORDED AS SHEET 2 OF 2 OF DOCUMENT 2237987, OF TRANSPORTATION PROJECT PLATS IN THE RACINE COUNTY REGISTER OF DEEDS.

NOTES:

COORDINATES AND BEARINGS SHOWN ON THIS PLAT ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM, RACINE COUNTY ZONE, NAD83 (97) ADJUSTMENT AND ARE REFERENCED TO GPS HARN POINTS YORKVILLE EAST, RAYMOND SOUTH, AND PARIS EAST. ALL DISTANCES ARE GROUND LENGTH.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 (TYPICAL 3/4" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT, BY SE REGION DOT SURVEY.

FOR THE LATEST ACCESS / DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN WAUKESHA.

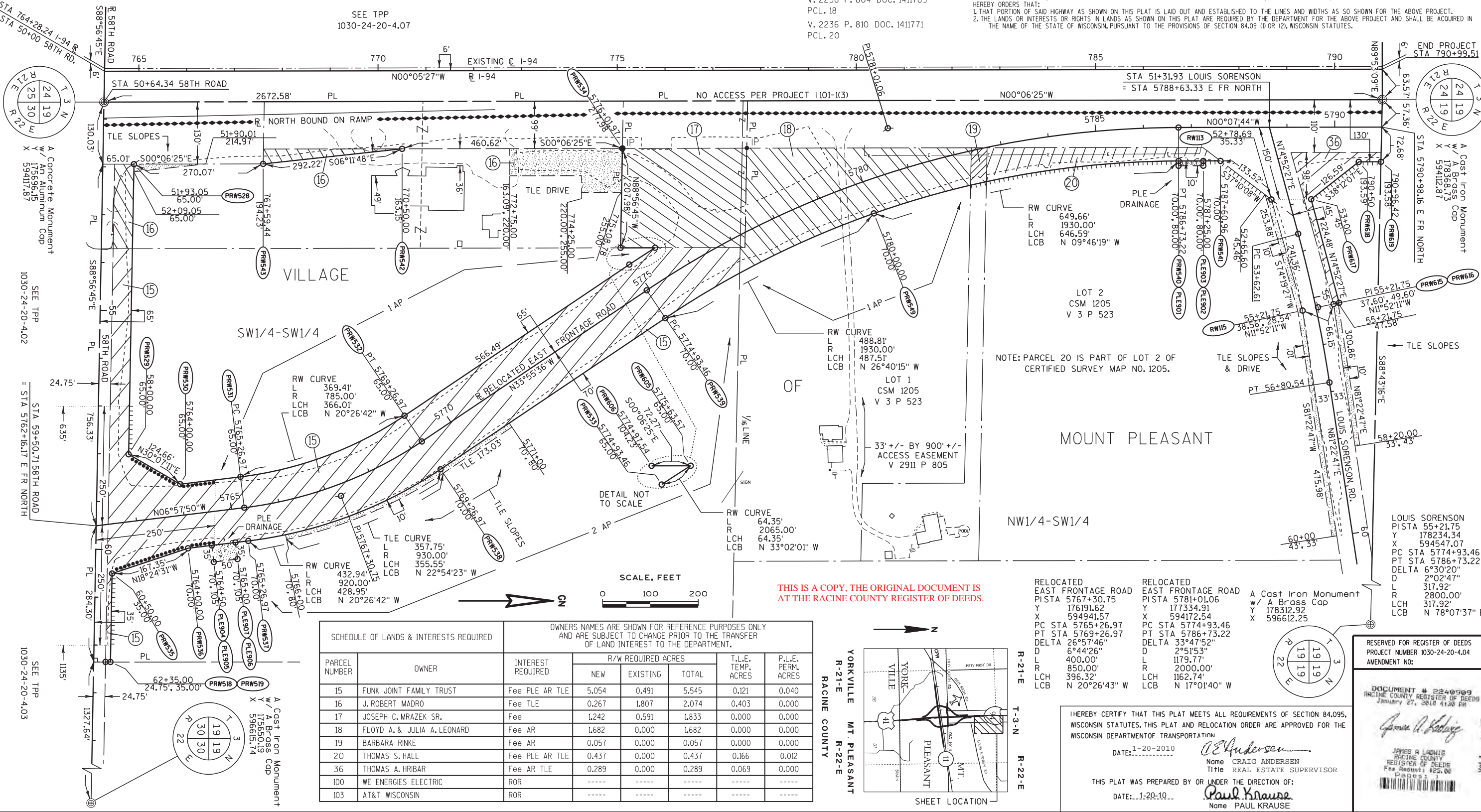
HIGHWAY	BASIS OF EXISTING RIGHT-OF-WAY	WIDTH	YEAR
I-94	1101-1(3)	VARIES	1956
I-94	2382	VARIES	1935
58TH ROAD	TOWN ROAD V.B P.62	49.50'	1843
LOUIS SORENSON ROAD	RACINE & BURLINGTON TERRITORIAL ROAD	66'	1846

- 100 V. 2236 P. 810 DOC. 1411771 PCL. 20
V. 1766 P. 752 DOC. 1176978 PCL. 18
V. 2236 P. 804 DOC. 1411769 PCL. 18
V. 2236 P. 807 DOC. 1411770 PCL. 19
103 V. 2236 P. 807 DOC. 1411770 PCL. 19
V. 2236 P. 804 DOC. 1411769 PCL. 18
V. 2236 P. 810 DOC. 1411771 PCL. 20

TRANSPORTATION PROJECT PLAT NO: 1030-24-20 - 4.04

THAT PART OF LOT 1 AND LOT 2 OF CSM 1205, LOCATED IN AND INCLUDING THAT PART OF THE NW1/4 OF THE SW1/4, AND THAT PART OF THE SW1/4 OF THE SW1/4 OF SECTION 19, TOWN 3 NORTH, RANGE 22 EAST, VILLAGE OF MT. PLEASANT, RACINE COUNTY, WISCONSIN.
RELOCATION ORDER IH-94/STH 11 RACINE COUNTY

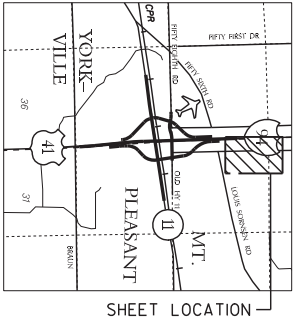
TO PROPERLY ESTABLISH, LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.
TO EFFECT THIS CHANGE, PURSUANT TO AUTHORITY GRANTED UNDER SECTION 84.02 (3) AND 84.09, WISCONSIN STATUTES, THE DEPARTMENT OF TRANSPORTATION HEREBY ORDERS THAT:
1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAY OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.
2. THE LANDS OR INTERESTS OR RIGHTS IN LANDS AS SHOWN ON THIS PLAT ARE REQUIRED BY THE DEPARTMENT FOR THE ABOVE PROJECT AND SHALL BE ACQUIRED IN THE NAME OF THE STATE OF WISCONSIN, PURSUANT TO THE PROVISIONS OF SECTION 84.09 (1) OR (2), WISCONSIN STATUTES.



SCHEDULE OF LANDS & INTERESTS REQUIRED			OWNERS NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTEREST TO THE DEPARTMENT.				
PARCEL NUMBER	OWNER	INTEREST REQUIRED	R/W REQUIRED ACRES			T.L.E. TEMP. ACRES	P.L.E. PERM. ACRES
			NEW	EXISTING	TOTAL		
15	FUNK JOINT FAMILY TRUST	Fee PLE AR TLE	5.054	0.491	5.545	0.121	0.040
16	J. ROBERT MADRO	Fee TLE	0.267	1.807	2.074	0.403	0.000
17	JOSEPH C. MRAZEK SR.	Fee	1.242	0.591	1.833	0.000	0.000
18	FLOYD A. & JULIA A. LEONARD	Fee AR	1.682	0.000	1.682	0.000	0.000
19	BARBARA RINKE	Fee AR	0.057	0.000	0.057	0.000	0.000
20	THOMAS S. HALL	Fee PLE AR TLE	0.437	0.000	0.437	0.166	0.012
36	THOMAS A. HRIBAR	Fee AR TLE	0.289	0.000	0.289	0.069	0.000
100	WE ENERGIES ELECTRIC	ROR	----	----	----	----	----
103	AT&T WISCONSIN	ROR	----	----	----	----	----

THIS IS A COPY, THE ORIGINAL DOCUMENT IS AT THE RACINE COUNTY REGISTER OF DEEDS.

YORKVILLE
R-21-E
RACINE COUNTY
MT. PLEASANT
R-22-E



RELOCATED EAST FRONTAGE ROAD
PISTA 5767+30.75
Y 176191.62
X 594941.57
PC STA 5765+26.97
PT STA 5769+26.97
DELTA 26°57'46"
D 6°44'26"
L 400.00'
R 850.00'
LCH 396.32'
LCB N 20°26'43" W

RELOCATED EAST FRONTAGE ROAD
PISTA 5781+01.06
Y 177334.91
X 594172.54
PC STA 5774+93.46
PT STA 5786+73.22
DELTA 33°47'52"
D 2°51'53"
L 1179.77'
R 2000.00'
LCH 1162.74'
LCB N 17°01'40" W

A Cast Iron Monument
w/ A Brass Cap
Y 178312.92
X 596612.25

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER 1030-24-20-4.04
AMENDMENT NO:

DOCUMENT # 2240989
RACINE COUNTY REGISTER OF DEEDS
January 27, 2010 11:30 PM
JAMES A. LAUDIS
RACINE COUNTY REGISTER OF DEEDS
Fee Amount: \$25.00

I HEREBY CERTIFY THAT THIS PLAT MEETS ALL REQUIREMENTS OF SECTION 84.095, WISCONSIN STATUTES. THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION.
DATE: 1-20-2010
Name CRAIG ANDERSEN
Title REAL ESTATE SUPERVISOR
THIS PLAT WAS PREPARED BY OR UNDER THE DIRECTION OF:
DATE: 1-20-10...
Name PAUL KRAUSE

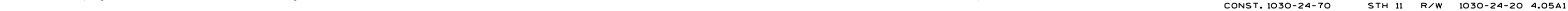
NOTES:

FOR ADDITIONAL INFORMATION REFER TO THE TITLE SHEET, RECORDED AS SHEET 2 OF 2 OF DOCUMENT 2237987, OF TRANSPORTATION PROJECT PLATS IN THE RACINE COUNTY REGISTER OF DEEDS.

ON THE EAST & WEST 1/4LINE

STA 2737+86.72 STA 737+73.77

FILE NAME : J:\projects\d2_r_10302494\20\040405A1_rp.dgn




	A Cast Iron Monument w/ A Brass Cap
Y	175702.44
X	591478.72

4

I-94
PISTA 744+39.94
Y 173708.68
X 594056.69
PC STA 739+64.64
PT STA 749+14.88
DELTA 3°53'20"
D 0°24'33"
L 950.25'
R 14000.00'
LCH 950.06'
LCB N 2°02'07" W

TYSON FEITES
RACINE COUNTY
REGISTER OF DEEDS
Fee Amount: \$30.00
Pages: 1

Vol 1 Pg 201



101 Pg 201

DATE: 9-6-2011

HIGHWAY	BASIS OF EXISTING RIGHT-OF-WAY	WIDTH	YEAR
I-94	101-1(3)	VARIES	1956
STH 11	101-1(3)	VARIES	1956
STH 11	2665	94'	1927
WEST FRONTAGE ROAD	1032-01-21	VARIES	1969
58th ROAD	101-1(3)	130'	1956
58th ROAD	WIDTH BY SS 82.31(2)	66'	

A Concrete Monument w/ An Aluminum Cap	
Y	175696.15
X	594117.87

FOR ADDITIONAL INFORMATION REFER TO THE TITLE SHEET, RECORDED AS SHEET 2 OF 2 OF DOCUMENT 2237987, OF TRANSPORTATION PROJECT PLATS IN THE RACINE COUNTY REGISTER OF DEEDS.

TRANSPORTATION PROJECT PLAT NO: 1030-24-20 - 4.07 AMENDMENT NO: 1

ADDS PARCEL 134 OF TPP 1030-24-20-4.07, RECORDED AS DOCUMENT 2240912.

THAT PART OF PARCELS 1, 2, AND 3 OF CSM 1149, LOCATED IN AND INCLUDING THAT PART OF THE SE1/4 OF THE SE1/4, AND THE NE1/4 OF THE SE1/4, SECTION 24, TOWN 3 NORTH, RANGE 21 EAST, TOWN OF YORKVILLE, RACINE COUNTY, WISCONSIN.

RELOCATION ORDER IH-94/STH 11 RACINE COUNTY

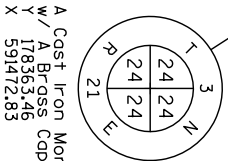
TO PROPERLY ESTABLISH LAY OUT, WIDEN, ENLARGE, EXTEND, CONSTRUCT, RECONSTRUCT, IMPROVE, OR MAINTAIN A PORTION OF THE HIGHWAY DESIGNATED ABOVE, THE STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION DEEMS IT NECESSARY TO RELOCATE OR CHANGE SAID HIGHWAY AND ACQUIRE CERTAIN LANDS AND INTERESTS OR RIGHTS IN LANDS FOR THE ABOVE PROJECT.

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1. THAT PORTION OF SAID HIGHWAY AS SHOWN ON THIS PLAT IS LAID OUT AND ESTABLISHED TO THE LINES AND WIDTHS AS SO SHOWN FOR THE ABOVE PROJECT.
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100 V 1442 P 513 DOC 1027049 PCL 31
V 1642 P 144 DOC 1102454 PCL 31
DOC. 1931587 PCL 32

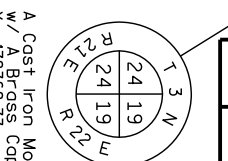
SCHEDULE OF LANDS & INTERESTS REQUIRED		OWNERS NAMES ARE SHOWN FOR REFERENCE PURPOSES ONLY AND ARE SUBJECT TO CHANGE PRIOR TO THE TRANSFER OF LAND INTEREST TO THE DEPARTMENT.					
PARCEL NUMBER	OWNER	INTEREST REQUIRED	R/W REQUIRED ACRES			T.L.E. TEMP. ACRES	P.L.E. PERM. ACRES
			NEW	EXISTING	TOTAL		
30	KEVIN R. HAIGH	Fee AR TLE	0.121	0.157	0.278	0.030	0.000
31	MIKE BENBEN INC.	Fee AR TLE	3.853	0.367	4.220	0.143	0.000
32	SYLVANIA AIRPORT, LLC	AR TLE	0.000	0.000	0.000	0.044	0.000
33	ROBERT B. MCKAY	AR TLE	0.000	0.000	0.000	0.064	0.000
34	D'ACQUISTO - REV. LIVING TRUST	AR TLE	0.000	0.000	0.000	0.035	0.000
134	D'ACQUISTO - REV. LIVING TRUST	Fee	0.020	0.102	0.122	0.000	0.000
100	WE ENERGIES ELECTRIC	ROR	-----	-----	-----	-----	-----

YORKVILLE



NE1/4-SE1/4

SEE TPP 1030-02-21-4.01

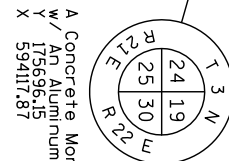
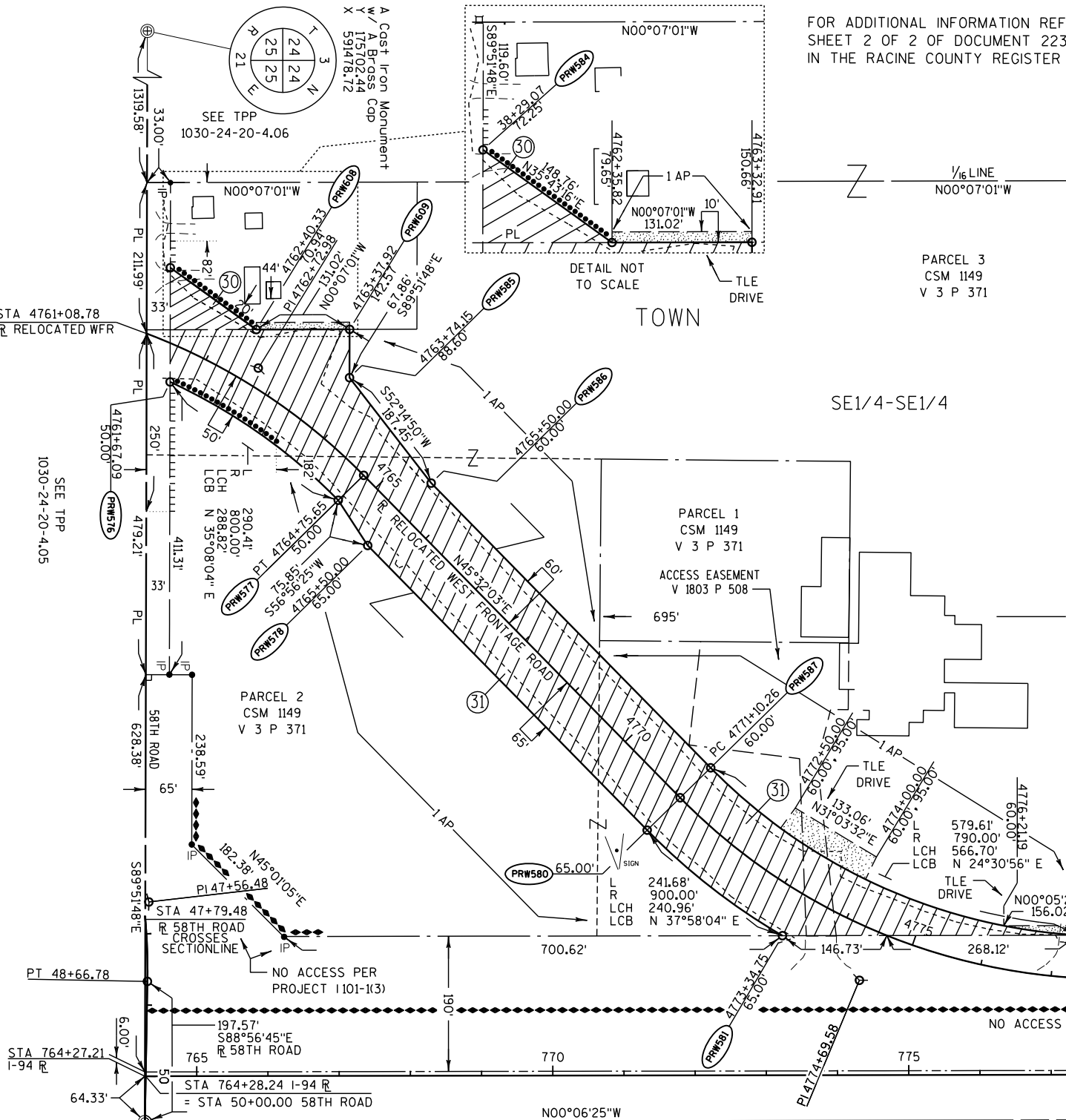


RELOCATED WEST FRONTAGE ROAD
PISTA 4762+72.98
Y 175855.68
X 593058.83
PC STA 4760+61.94
PT STA 4764+75.65
DELTA 27°53'15"
D 6°44'26"
L 413.72'
R 850.00'
LCH 409.65'
LCB N 31°35'26" E

RELOCATED WEST FRONTAGE ROAD
PISTA 4774+69.58
Y 176699.74
X 593918.78
PC STA 4771+10.26
PT STA 4777+90.17
DELTA -45°49'50"
D 6°44'26"
L 679.91'
R 850.00'
LCH 661.93'
LCB N 22°37'08" E

58TH ROAD
PISTA 47+56.48
Y 175701.84
X 593808.74
PC STA 46+44.87
PT STA 48+66.78
DELTA 15°13'37"
D 6°51'42"
L 221.91'
R 835.00'
LCH 221.26'
LCB N 83°26'26" E

56TH ROAD
PISTA = 48+53.84
Y = 177998.80
X = 593767.92
PC STA = 47+31.06
PT STA = 49+76.43
DELTA = 5°37'24"
D = 2°17'31"
L = 245.37'
R = 2500.00'
LCH = 245.27'
LCB = N 76°53'31" E



NOTES:

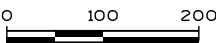
COORDINATES AND BEARINGS SHOWN ON THIS PLAT ARE REFERENCED TO THE WISCONSIN COUNTY COORDINATE SYSTEM, RACINE COUNTY ZONE, NAD83 (97) ADJUSTMENT AND ARE REFERENCED TO GPS HARN POINTS YORKVILLE EAST, RAYMOND SOUTH, AND PARIS EAST. ALL DISTANCES ARE GROUND LENGTH.

RIGHT-OF-WAY MONUMENTS ARE TYPE 2 (TYPICAL 3/4" REBAR) AND WILL BE PLACED PRIOR TO THE COMPLETION OF THE PROJECT, BY SE REGION DOT SURVEY.

FOR THE LATEST ACCESS / DRIVEWAY INFORMATION, CONTACT THE PLANNING UNIT OF THE WISCONSIN DEPARTMENT OF TRANSPORTATION OFFICE IN WAUKESHA.

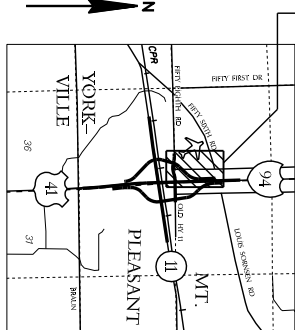
HIGHWAY	BASIS OF EXISTING RIGHT-OF-WAY	WIDTH	YEAR
I-94	1101-1(3)	VARIABLE	1956
I-94	2382	VARIABLE	1935
58TH ROAD	1101-1(3)	130'	1956
58TH ROAD	WIDTH BY SS 82.31(2)	66'	
56TH ROAD	RACINE & BURLINGTON TERRITORIAL ROAD	66'	1846

SCALE, FEET



SEE TPP 1030-24-20-4.04

YORKVILLE MT. PLEASANT
R-21-E
R-22-E
RACINE COUNTY



SHEET LOCATION

THIS IS A COPY, THE ORIGINAL DOCUMENT IS AT THE RACINE COUNTY REGISTER OF DEEDS.

I HEREBY CERTIFY THAT THIS PLAT MEETS ALL REQUIREMENTS OF SECTION 84.095, WISCONSIN STATUTES. THIS PLAT AND RELOCATION ORDER ARE APPROVED FOR THE WISCONSIN DEPARTMENT OF TRANSPORTATION.

DATE: 6-9-2011
Name Title
Paul Krause
Name PAUL KRAUSE

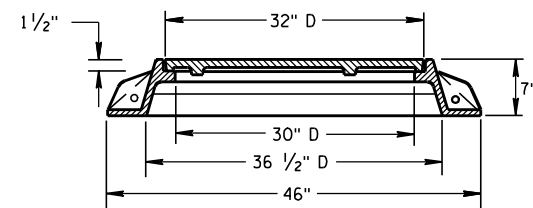
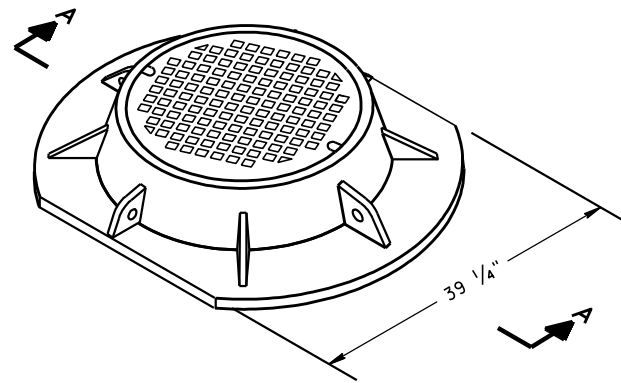
THIS PLAT WAS PREPARED BY OR UNDER THE DIRECTION OF:
DATE: 6-7-2011

RESERVED FOR REGISTER OF DEEDS
PROJECT NUMBER 1030-24-20-4.07
AMENDMENT NO: 1

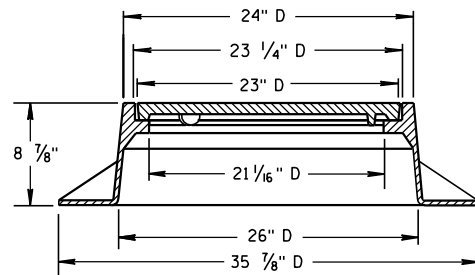
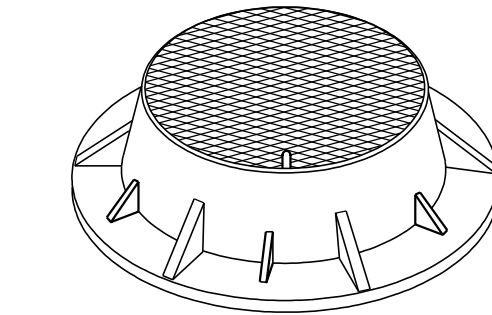
DOCUMENT # 2240912
RACINE COUNTY REGISTER OF DEEDS
July 07, 2011 7:55 AM
TRACEY L. FECHTNER
RACINE COUNTY
REGISTER OF DEEDS
Fee Amount: \$25.00
Folio # 1
Vol 1 pg 188

Standard Detail Drawing List

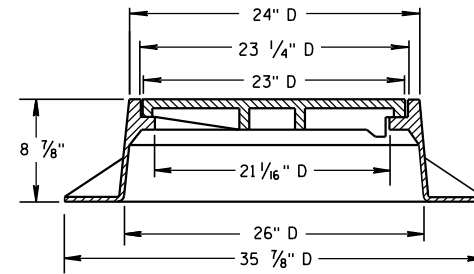
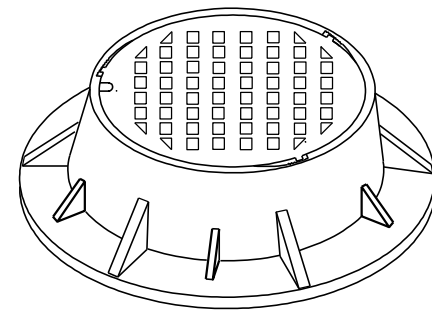
08A05-18D	INLET COVER, TYPE BW, Z	MANHOLE COVERS, TYPE K, J, J-S, L & M
08B09-01	MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER	
08D01-17	CONCRETE CURB, CONCRETE CURB AND GUTTER AND TIES	
08D04-05	CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES	
08D15-04A	EDGEDRAIN OUTLET AND OUTFALL MARKERS	
08E08-03	TYPICAL INSTALLATIONS OF EROSION BALES / TEMPORARY DITCH CHECKS	
08E09-06	SILT FENCE	
08E14-01	TRACKING PAD	
08F01-11	APRON ENDWALLS FOR CULVERT PIPE	
08F04-07	JOINT TIES FOR CONCRETE PIPE AND CONCRETE COLLAR DETAIL	
08F06-04	REINFORCED CONCRETE APRON ENDWALL FOR PIPE UNDERDRAIN	
15A03-01	MARKER POSTS, FLEXIBLE, FOR CULVERT END	
15C02-04A	BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
15C02-04B	BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
15C04-01	TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M.P.H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC	
15C12-03	TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)	
15C26-02	END-OF-ROADWAY SIGNING	
15D28-01	TRAFFIC CONTROL, WORK ON SHOULDER OR PARKING LANE, UNDIVIDED ROADWAY	
15D29-02	TRAFFIC CONTROL, VEHICLE ENTRANCE/EXIT OR HAUL ROAD	
16A01-06	LANDMARK REFERENCE MONUMENTS AND COVERS	



SECTION A-A
TYPE "K"
(APPROXIMATE WEIGHT 439 LBS.)
FRAME.....216 LBS.
LID.....223 LBS.



TYPE "J"
(APPROXIMATE WEIGHT 267 LBS.)
FRAME.....152 LBS.
LID.....115 LBS.



TYPE "J" SPECIAL
TYPE "B" NON-ROCKING SELF-SEAL LID
(APPROXIMATE WEIGHT 267 LBS.)
FRAME.....158 LBS.
LID.....109 LBS.
(NOTED AS TYPE J-S ON THE DRAINAGE TABLE)

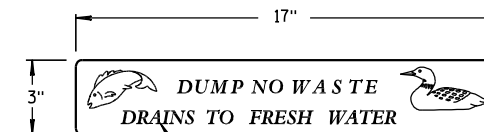
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

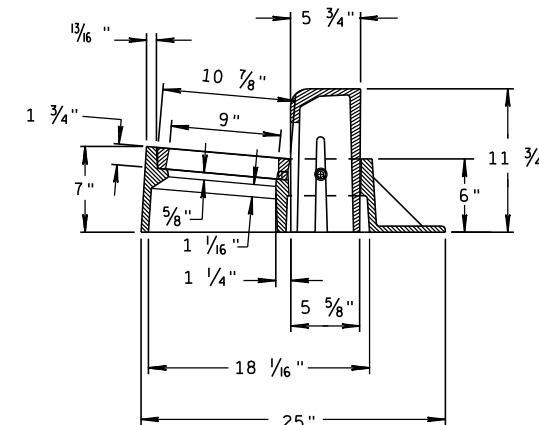
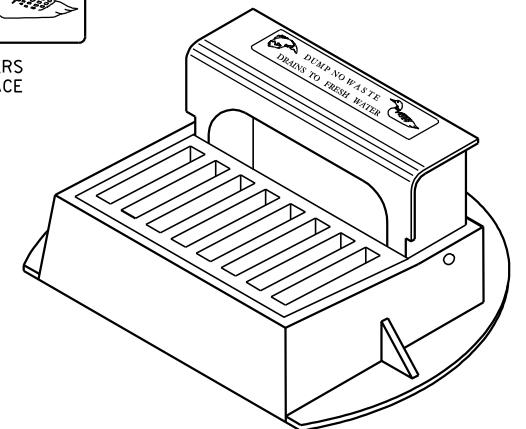
DETAIL DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR MANHOLE COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ROUND FRAMES AND COVERS SHALL HAVE CONTINUOUSLY MACHINED BEARING SURFACES TO PREVENT ROCKING AND RATTLING.

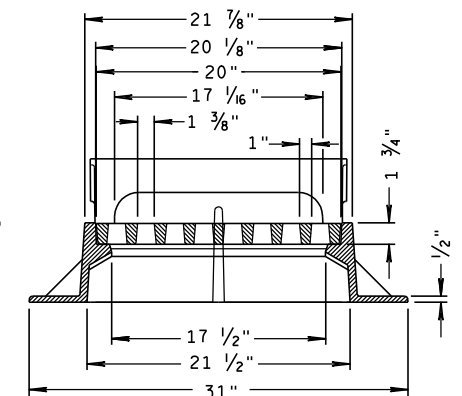
THE ACTUAL WEIGHT OF COVERS MAY VARY WITHIN 5 PERCENT, PLUS OR MINUS, OF THE APPROXIMATE WEIGHT.



LOGO DETAIL



INLET COVER TYPE "Z"
(APPROXIMATE WEIGHT 344 LBS.)
FRAME.....206 LBS.
GRATE.....46 LBS.
CURB BOX.....92 LBS.



INLET COVERS, TYPE BW, Z
MANHOLE COVERS, TYPE
K, J, J-S, L & M

STATE OF WISCONSIN
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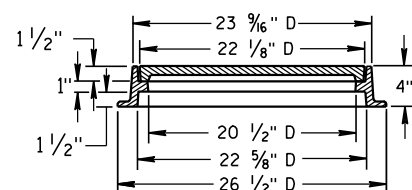
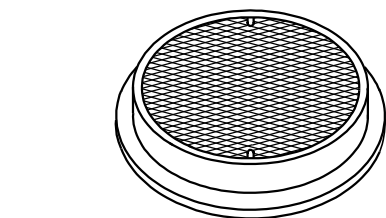
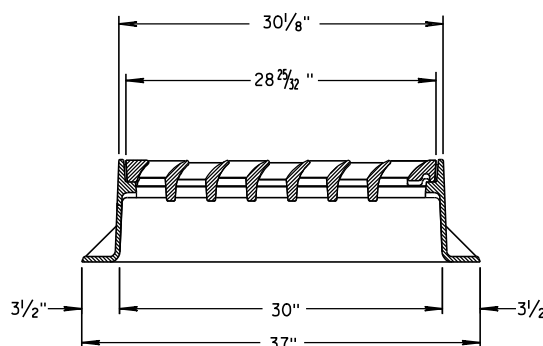
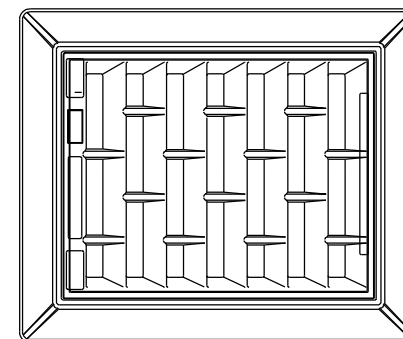
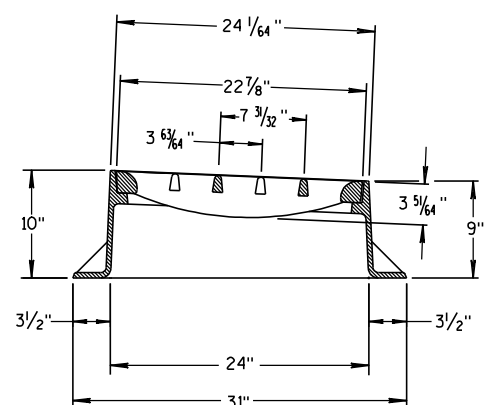
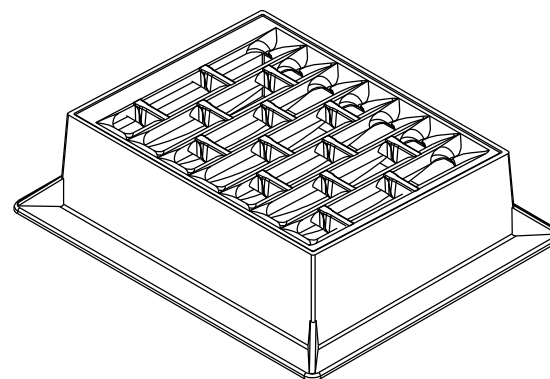
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DATE

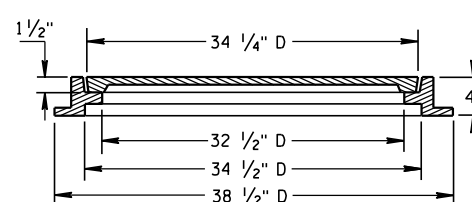
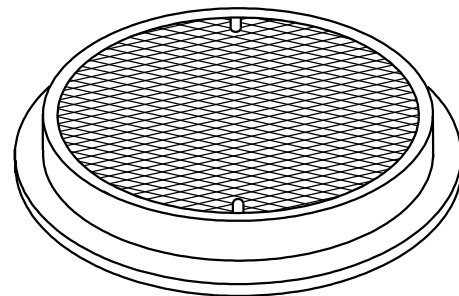
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

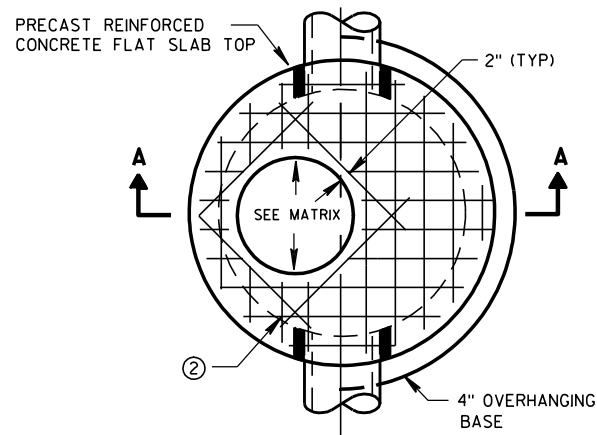
INLET COVER TYPE "BW"



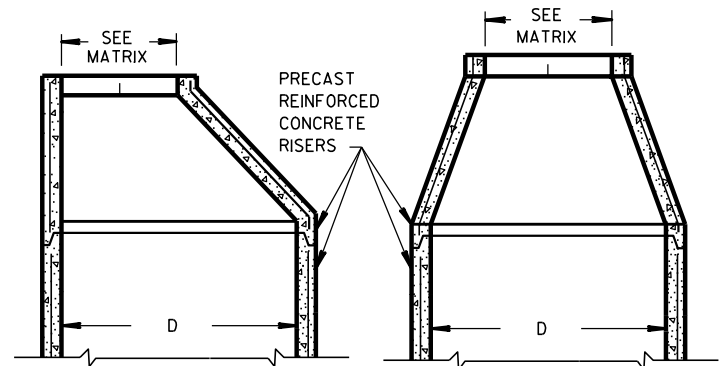
TYPE "L"
(APPROXIMATE WEIGHT 158 LBS.)
FRAME.....81 LBS.
LID.....77 LBS.



TYPE "M"
(APPROXIMATE WEIGHT 377 LBS.)
FRAME.....125 LBS.
LID.....252 LBS.

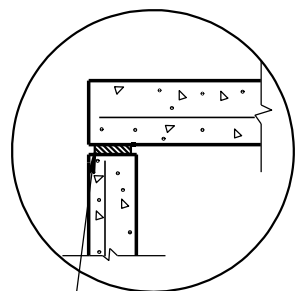


PLAN VIEW CIRCULAR OPENING

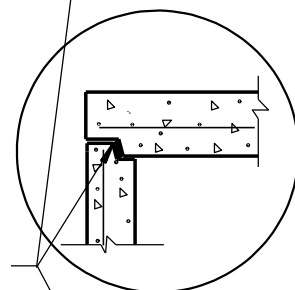


OPTIONAL PRECAST REINFORCED CONCRETE ECCENTRIC TOP

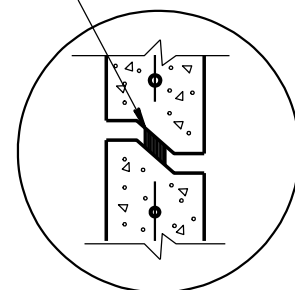
OPTIONAL PRECAST REINFORCED CONCRETE CONCENTRIC TOP



TOP WITH PLAIN END JOINT



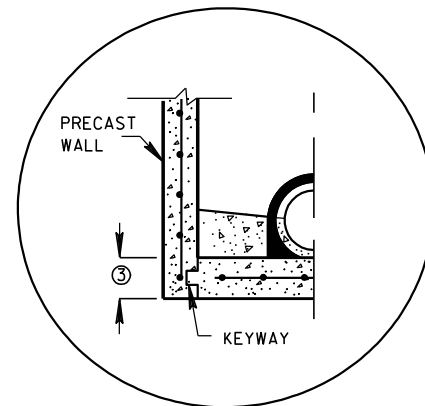
TOP WITH TONGUE AND GROOVE JOINT



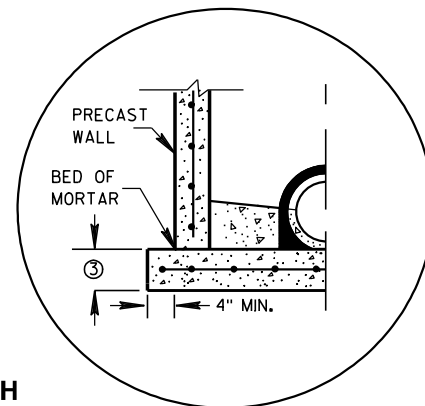
RISER WITH TONGUE AND GROOVE JOINT

DETAIL "B"

JOINTS TO BE SEALED WITH A BUTYL RUBBER SEAL PER SEALANT MANUFACTURERS RECOMMENDATIONS CONFORMING TO ASTM C990 (TYP)

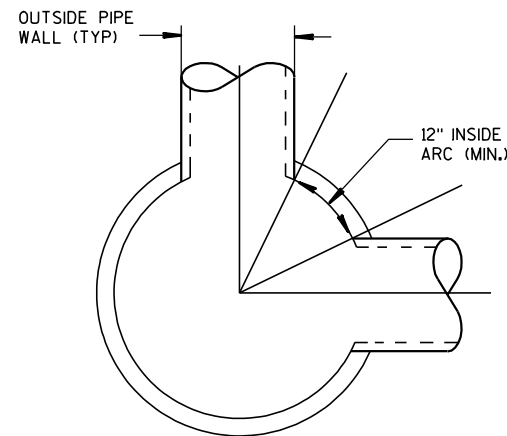


PRECAST REINFORCED CONCRETE WITH INTEGRAL BASE OPTION

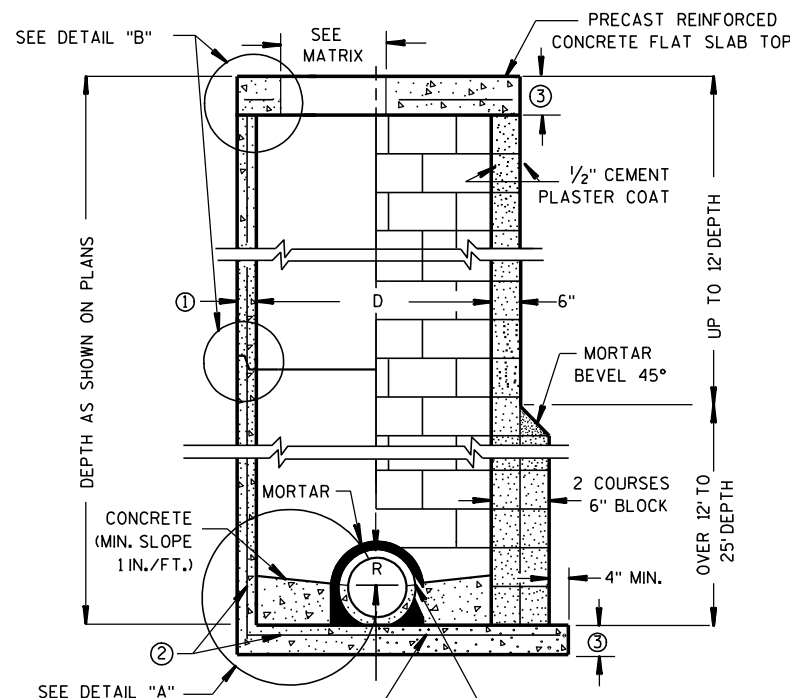


SEPERATE PRECAST REINFORCED CONCRETE BASE OPTION

DETAIL "A"



DETAIL "C"



CONTRACTOR TO PROVIDE DRAWING(S) STAMPED BY A PROFESSIONAL ENGINEER FOR STEEL REINFORCING DESIGN FOR CAST-IN-PLACE STRUCTURES

PRECAST REINFORCED CONCRETE BLOCK WITH CONCRETE WITH MONOLITHIC BASE CAST-IN-PLACE OR PRECAST REINFORCED CONCRETE BASE ②

MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS. UNLESS OTHERWISE AUTHORIZED IN WRITING BY THE ENGINEER, THE CONTRACTOR SHALL NOT ORDER AND DELIVER PRECAST MANHOLE UNITS REQUIRED FOR THE PROJECT UNTIL A LIST OF SIZES IS FURNISHED BY THE ENGINEER.

DETAILED DRAWINGS FOR PROPOSED ALTERNATE DESIGNS FOR UNDERGROUND DRAINAGE STRUCTURES SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PROVIDING THAT SUCH ALTERNATE DESIGNS MAKE PROVISION FOR EQUIVALENT CAPACITY AND STRENGTH.

ALL DRAINAGE STRUCTURES ARE DESIGNATED ON THE PLANS AS "MANHOLES 3X3-L", "CATCH BASINS 4-B", "INLETS 2X3-H", ETC. THE FIRST NUMBERS DESIGNATE THE SIZE OF THE STRUCTURE, AND THE FOLLOWING LETTER DESIGNATES THE TYPE OF COVER TO BE USED TO COMPRISE THE COMPLETE UNIT.

BASES SHALL BE PLACED ON A BED OF MATERIAL AT LEAST 6 INCHES IN DEPTH, WHICH MEETS THE REQUIREMENTS OF GRANULAR BACKFILL. THIS BEDDING SHALL BE COMPACTED AND PROVIDE UNIFORM SUPPORT FOR THE ENTIRE AREA OF THE BASE.

PRECAST REINFORCED CONE TOPS (ECCENTRIC OR CONCENTRIC) OR PRECAST REINFORCED FLAT SLAB TOPS MAY BE USED ON CONCRETE BLOCK STRUCTURES. THE CONE TOPS SHALL BE INSTALLED ON A BED OF MORTAR.

ECCENTRIC CONE TOPS MAY BE USED ON ALL STRUCTURES, AND CONCENTRIC CONE TOPS SHALL BE USED ONLY ON STRUCTURES 5 FEET OR LESS IN DEPTH, UNLESS OTHERWISE DIRECTED BY THE ENGINEER.

STEPS MEETING AASHTO M199 AND THE FOLLOWING REQUIREMENTS SHALL BE INSTALLED IN ALL STRUCTURES OVER 5 FEET IN DEPTH: 16 INCH C-C MAXIMUM SPACING; PROJECT A MINIMUM CLEAR DISTANCE OF 4 INCHES FROM THE WALL AT THE POINT OF EMBEDMENT; MINIMUM LENGTH OF 10 INCHES; MINIMUM WALL EMBEDMENT OF 3 INCHES. FERROUS METAL STEPS NOT PAINTED OR TREATED TO RESIST CORROSION SHALL HAVE A MINIMUM CROSS SECTIONAL DIMENSION OF 1 INCH.

STEPS OF APPROVED POLYPROPYLENE PLASTIC COATED REINFORCEMENT BAR ARE ACCEPTABLE. REINFORCING BAR MUST BE A MINIMUM OF 1/2" AND MEET THE REQUIREMENTS OF ASTM A615.

CERTIFICATION SHALL BE PROVIDED THAT INSTALLED STEPS WHEN TESTED IN ACCORDANCE WITH SECTION 10 OF AASHTO T280 CAN WITHSTAND A VERTICAL LOAD OF 800 LBS. AND A HORIZONTAL LOAD OF 400 LBS.

ALL BAR STEEL REINFORCEMENT SHALL BE EMBEDDED 2 INCHES CLEAR UNLESS OTHERWISE SHOWN OR NOTED. CONCRETE BLOCK WILL NOT BE PERMITTED FOR STRUCTURES GREATER THAN 4 FEET IN DIAMETER.

PRECAST REINFORCED RISERS SHALL HAVE A TONGUE AND GROOVE JOINT WITH TONGUE UP OR DOWN.

ALL PRECAST MANHOLE UNITS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF AASHTO DESIGNATION M 199.

4" OVERHANGING BASES ARE REQUIRED FOR ALL CONCRETE BLOCK INSTALLATIONS. 4" OVERHANG IS REQUIRED WHEN SEPERATE PRECAST BASE IS PROVIDED. OVERHANG IS NOT REQUIRED ON PRECAST STRUCTURES WITH AN INTEGRAL OR MONOLITHIC BASE.

FOR ADDITIONAL CONFIGURATIONS, MAINTAIN A MINIMUM OF 12 INCHES AS MEASURED FROM THE INSIDE OF THE STRUCTURE WALL BETWEEN THE OUTSIDE PIPE WALLS OF ADJACENT PIPES. SEE DETAIL "C".

- ① MINIMUM WALL THICKNESS SHALL BE 4 INCHES FOR 3-FT, 5 INCHES FOR 4-FT, 6 INCHES FOR 5-FT, 7 INCHES FOR 6-FT, 8 INCHES FOR 7-FT AND 9 INCHES FOR 8-FT DIAMETER PRECAST MANHOLES.
- ② FOR PRECAST MANHOLES PROVIDE REINFORCING STEEL IN ACCORDANCE TO AASHTO M199.
- ③ PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER OF 48" AND LESS SHALL HAVE A MINIMUM THICKNESS OF 6". PRECAST FLAT SLAB TOPS AND BASES WITH A DIAMETER LARGER THAN 48" SHALL HAVE A MINIMUM THICKNESS OF 8".

MANHOLE COVER OPENING MATRIX

MANHOLE COVER TYPE	C	ALL J'S	K	L	M
OPENING SIZE (FT)					
2 DIA.	X	X		X	
3 DIA.			X		X

PIPE MATRIX

MANHOLE SIZE	MAXIMUM INSIDE PIPE DIAMETER FOR TWO PIPES	
	180° SEPARATION (IN)	90° SEPARATION (IN)
3-FT	15	12
4-FT	24	18
5-FT	36	24
6-FT	42	36
7-FT	48	36
8-FT	60	42

MANHOLES 3-FT, 4-FT, 5-FT, 6-FT, 7-FT AND 8-FT DIAMETER

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

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6/5/2012

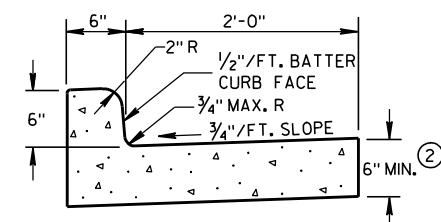
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FHWA

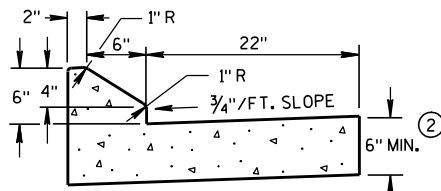
/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

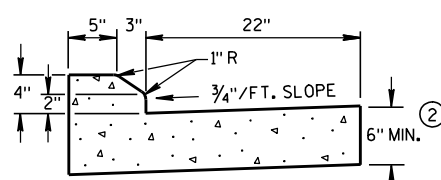
ENGINEER



TYPES A & D ①



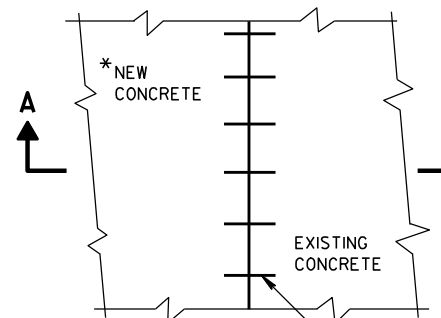
6" SLOPED CURB TYPES G & J ①



4" SLOPED CURB TYPES G & J ①

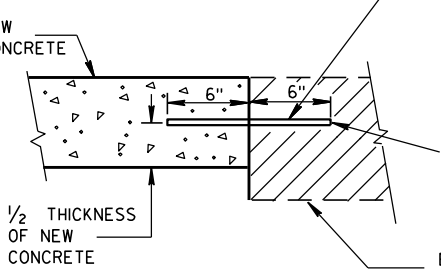
CONCRETE CURB & GUTTER 30"

* NEW CURB & GUTTER, SURFACE DRAINS, CONCRETE PAVEMENT OR OTHER NEW CONCRETE.

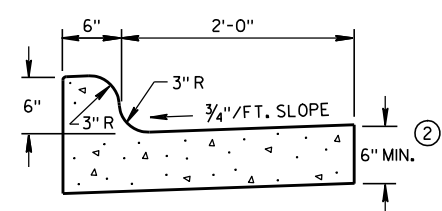


PLAN VIEW

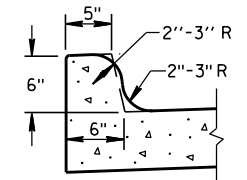
NO. 6 TIE BARS SPACED 2'-6" C-C, INSTALLED PERPENDICULAR TO THE LONGITUDINAL JOINT.



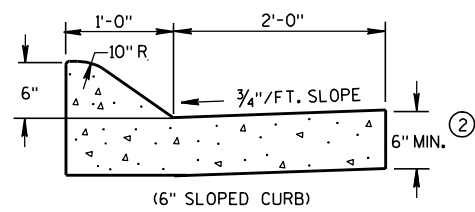
SECTION A-A
TIE BARS DRILLED
INTO EXISTING PAVEMENT



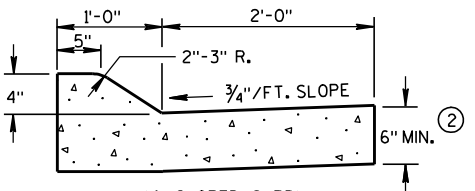
TYPES K & L ①



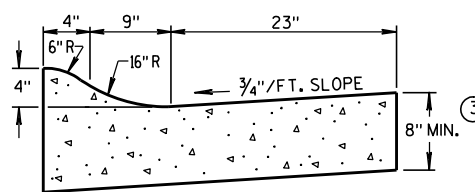
OPTIONAL CURB SHAPE
FOR TYPES K & L ①



(6" SLOPED CURB)

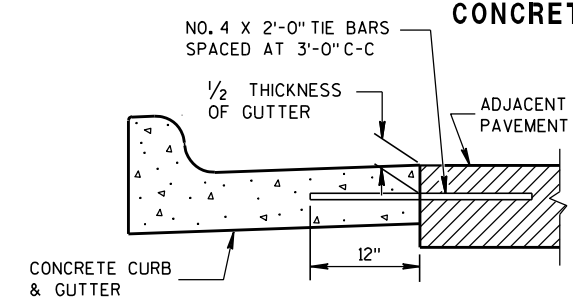


(4" SLOPED CURB)

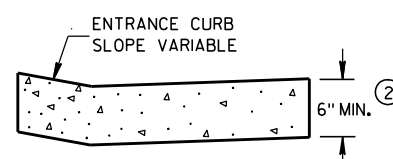


4" SLOPED CURB TYPES R & T ① ④

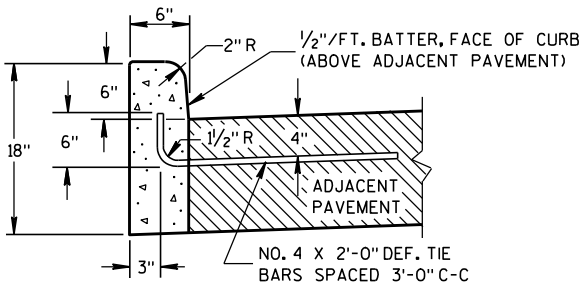
CONCRETE CURB & GUTTER 36"



TYPICAL TIE BAR LOCATION ①

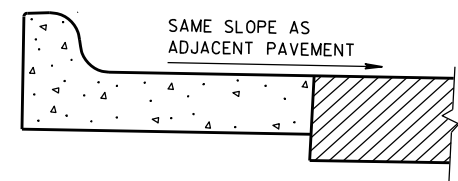


DRIVEWAY ENTRANCE CURB
(WHEN DIRECTED BY THE ENGINEER)

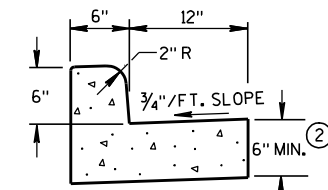


TYPES A & D ①

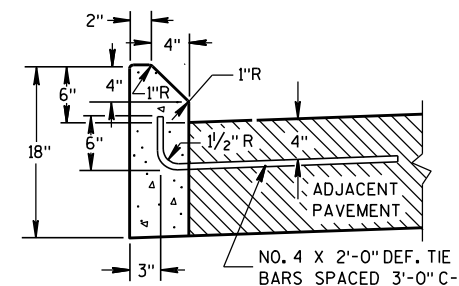
CONCRETE CURB



REVERSE SLOPE GUTTER ⑤
(TYPICAL FOR ALL CURB & GUTTER TYPES)



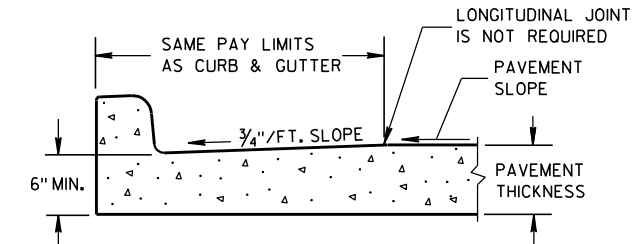
TYPES A & D
CONCRETE CURB & GUTTER 18"



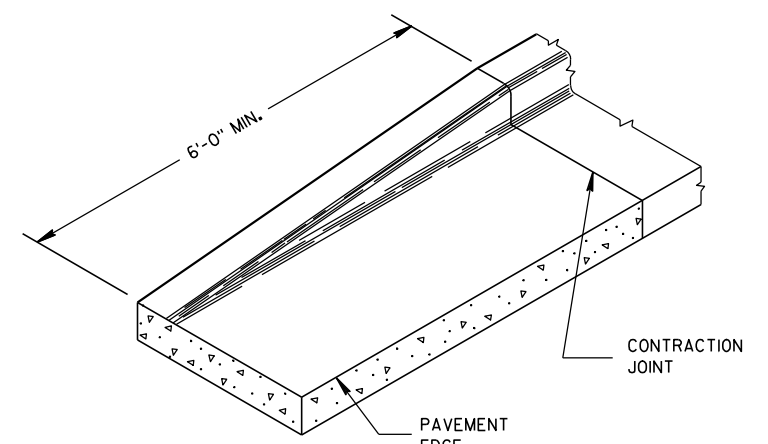
TYPES G & J ①

GENERAL NOTES

- DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE CONTRACT.
- PAVEMENT TIES AND TIE BARS SHALL BE EPOXY COATED IN CONFORMANCE WITH SUBSECTION 505.2.6.2 OF THE STANDARD SPECIFICATIONS.
- INTEGRAL CURB & GUTTER SHALL CONFORM TO THE DETAILS SHOWN FOR CONCRETE CURB & GUTTER INCLUDING THE TRANSVERSE GUTTER SLOPE. A LONGITUDINAL CONSTRUCTION JOINT IS NOT REQUIRED WITH INTEGRAL CURB AND GUTTER.
- WHERE THE TRANSVERSE JOINTS IN THE PAVEMENT ARE REQUIRED TO BE SEALED, THE JOINTS IN THE INTEGRAL CURB AND GUTTER SHALL BE SEALED TO THE FACE OF CURB WITH THE SAME TYPE OF SEALANT. THE COST OF FURNISHING AND INSTALLING THIS SEALANT SHALL BE INCIDENTAL TO THE ITEM CONCRETE CURB AND GUTTER.
- UNLESS OTHERWISE SHOWN ON THE TYPICAL CROSS SECTIONS, THE BASE AGGREGATE AND COMMON EXCAVATION LIMITS ARE 2'-0" BEHIND THE BACK OF CURBS.
- ① TIE BARS ARE REQUIRED FOR CURB AND GUTTER TYPES A, G, K AND R.
 - ② THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 6" MINIMUM GUTTER THICKNESS IS MAINTAINED.
 - ③ THE BOTTOM OF CURB AND GUTTER MAY BE CONSTRUCTED EITHER LEVEL OR PARALLEL TO THE SLOPE OF THE SUBGRADE OR BASE AGGREGATE PROVIDED A 8" MINIMUM GUTTER THICKNESS IS MAINTAINED.
 - ④ THE FACE OF CURB IS 6" FROM THE BACK OF CURB.
 - ⑤ WHEN REVERSE SLOPE GUTTER IS REQUIRED, THE LOCATION(S) WILL BE SHOWN ELSEWHERE IN THE PLAN.



PARTIAL SECTION OF PAVEMENT
WITH INTEGRAL CURB & GUTTER



END SECTION CURB & GUTTER

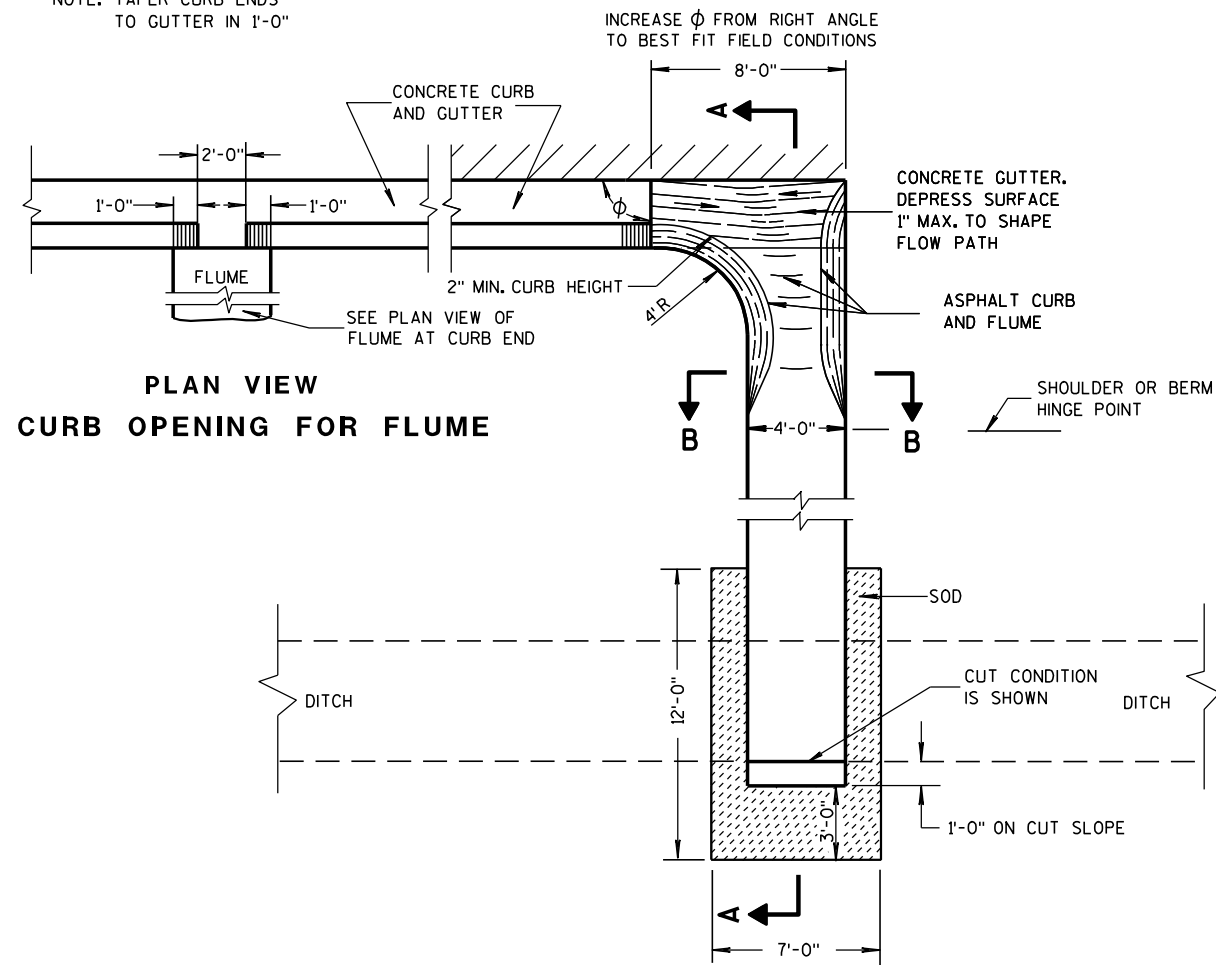
CONCRETE CURB, CONCRETE
CURB & GUTTER AND TIES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
9/4/08 /S/ Jerry H. Zogg
DATE ROADWAY STANDARDS DEVELOPMENT
ENGINEER
FHWA

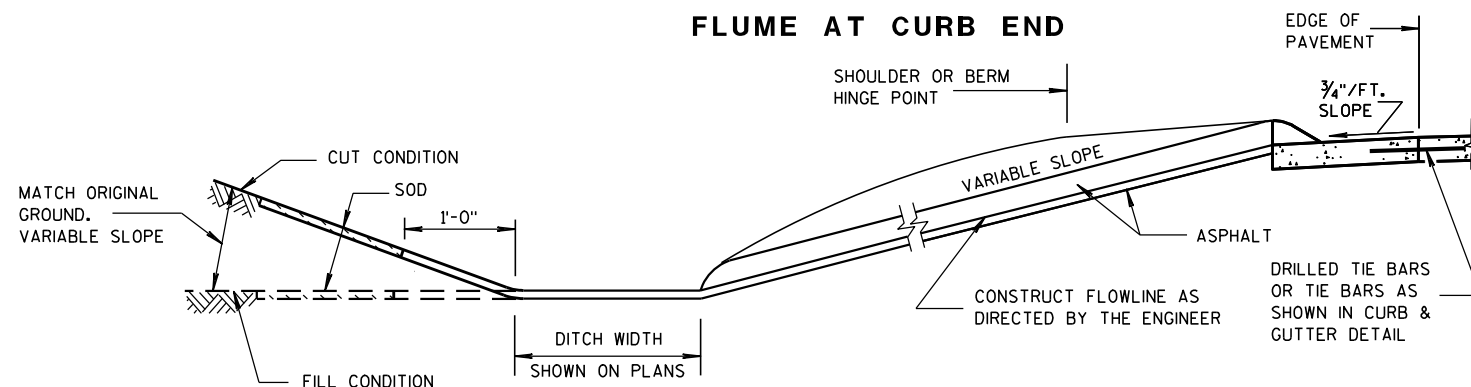
ASPHALTIC FLUME

NOTE: TAPER CURB ENDS
TO GUTTER IN 1'-0"

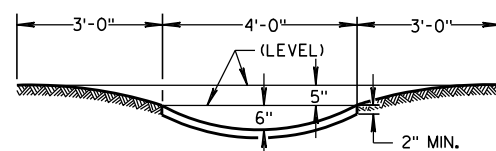


PLAN VIEW
CURB OPENING FOR FLUME

PLAN VIEW
FLUME AT CURB END



SECTION A-A



SECTION B-B

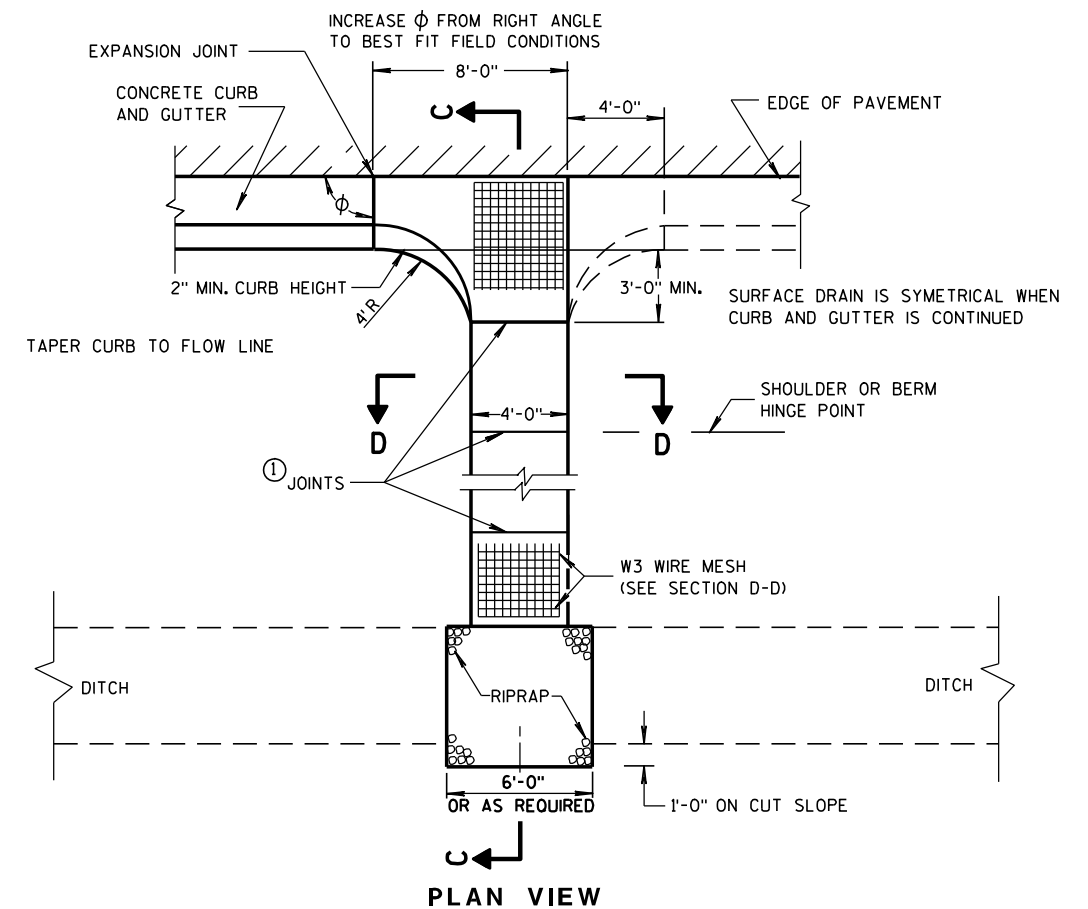
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND APPLICABLE SPECIAL PROVISIONS.

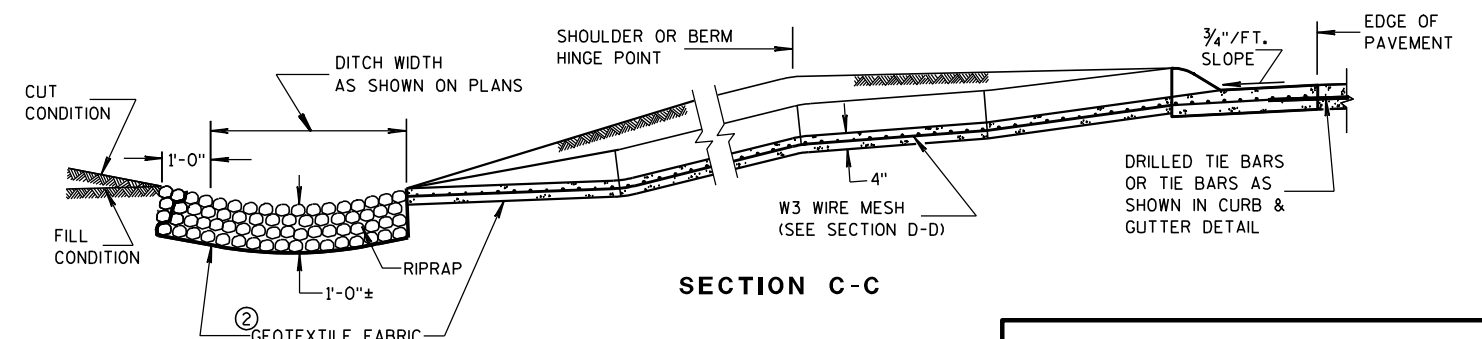
WELDED STEEL WIRE FABRIC SHALL BE IN ACCORDANCE WITH AASHTO SPECIFICATION M55.

- ① JOINTS SHALL BE $\frac{1}{8}$ TO $\frac{1}{4}$ INCH WIDE BY $1\frac{1}{2}$ INCHES DEEP AND SPACED AT UNIFORM INTERVALS OF APPROXIMATELY 4 FEET.
- ② GEOTEXTILE FABRIC TYPE "R" SHALL UNDERLAY THE FULL LENGTH AND WIDTH OF THE CONCRETE SURFACE DRAIN AND RIPRAP.
- ③ CONCRETE SURFACE DRAIN WITHOUT CURB AND GUTTER MAY BE USED ON BACKSLOPES WHEN SPECIFIED

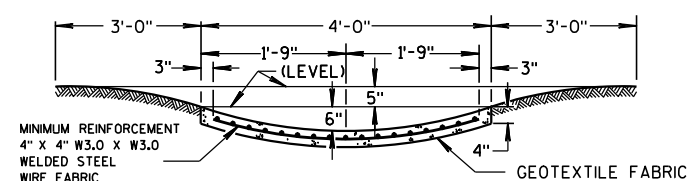
③ CONCRETE SURFACE DRAIN



PLAN VIEW



SECTION C-C



SECTION D-D

CONCRETE SURFACE DRAINS & ASPHALTIC FLUMES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

9-4-08

DATE

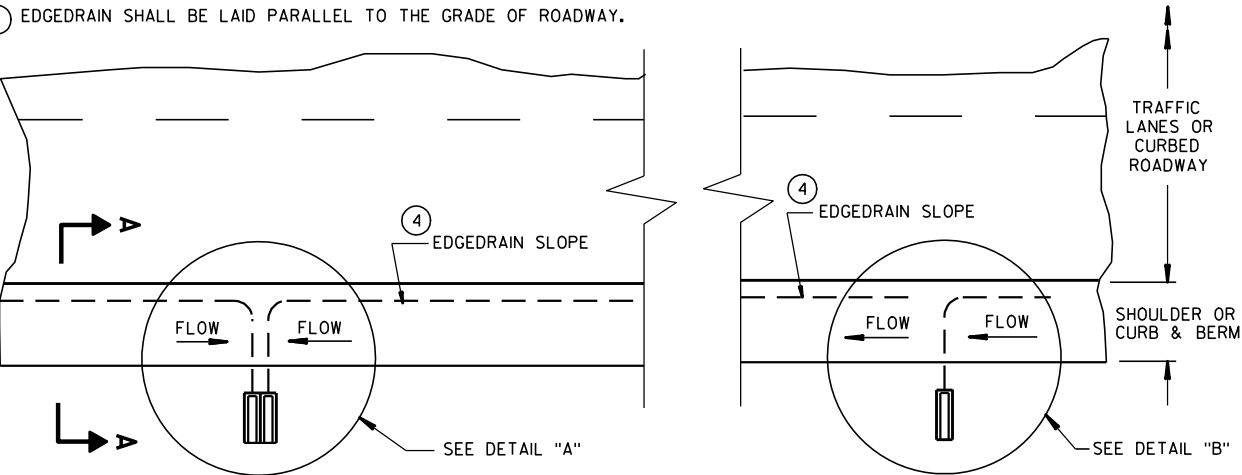
FHWA

/S/ Jerry H. Zogg
ROADWAY STANDARDS DEVELOPMENT
ENGINEER

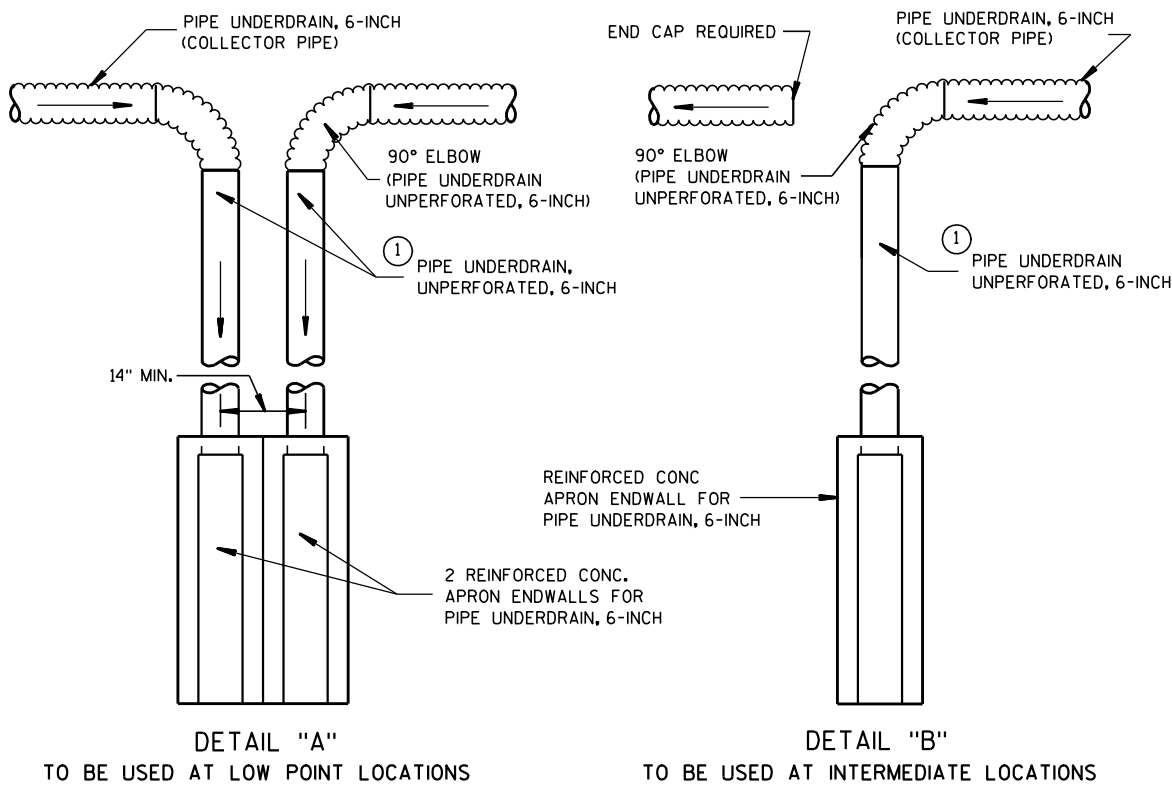
GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

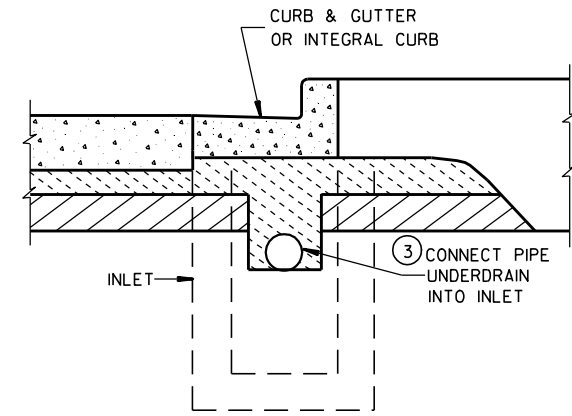
- ① UNPERFORATED PIPE UNDERDRAIN AND FITTINGS FURNISHED FOR OUTFALL PIPE SHALL MEET THE REQUIREMENTS OF ONE OF THE FOLLOWING SPECIFICATIONS:
POLYVINYL CHLORIDE (PVC) PLASTIC DRAIN, WASTE, AND VENT PIPE AND FITTINGS, ASTM D 2665, SCHEDULE 40 PVC.
TYPE PSM POLYVINYL CHLORIDE (PVC) SEWER PIPE AND FITTINGS, ASTM D 3034, SDR 23.5 PVC SEWER PIPE.
- ② MAXIMUM SPACING OF EDGEDRAIN OUTLETS SHALL BE 250 FEET UNLESS OTHERWISE SPECIFIED IN THE CONTRACT OR DIRECTED BY THE ENGINEER.
- ③ EDGEDRAIN SHALL BE CONNECTED TO INLETS REGARDLESS OF FLOW DIRECTION FOR DRAINAGE AND MAINTENANCE ACCESS.
- ④ EDGEDRAIN SHALL BE LAID PARALLEL TO THE GRADE OF ROADWAY.



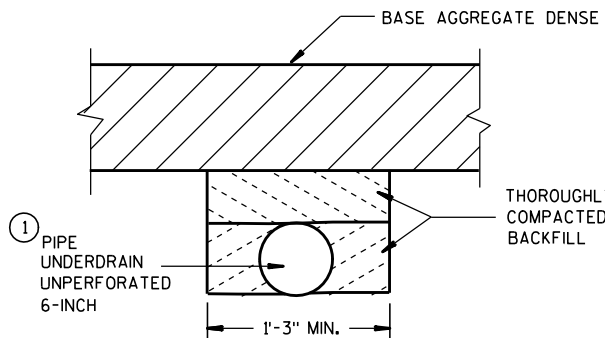
PLAN VIEW
ROADWAY WITH SHOULDERS OR CURBS
(EDGEDRAIN OUTLETS TO ROADSIDE) ②



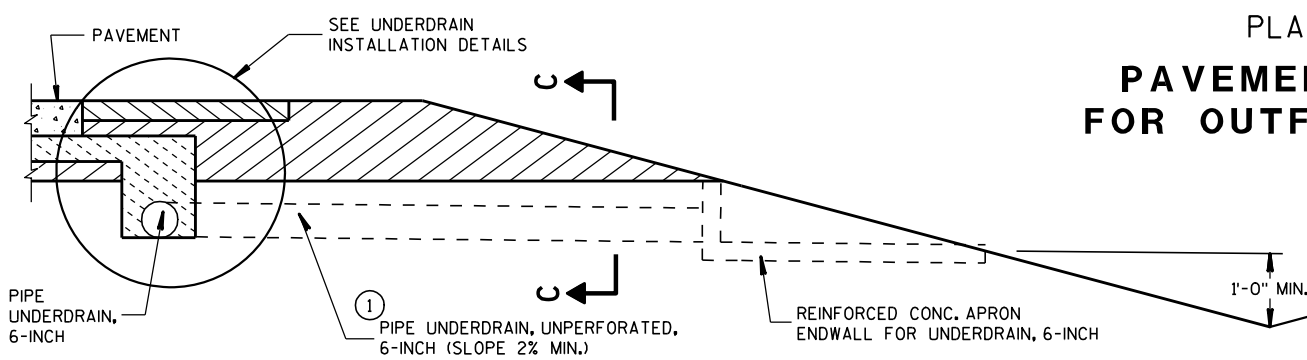
TYPICAL DRAIN OUT DETAILS



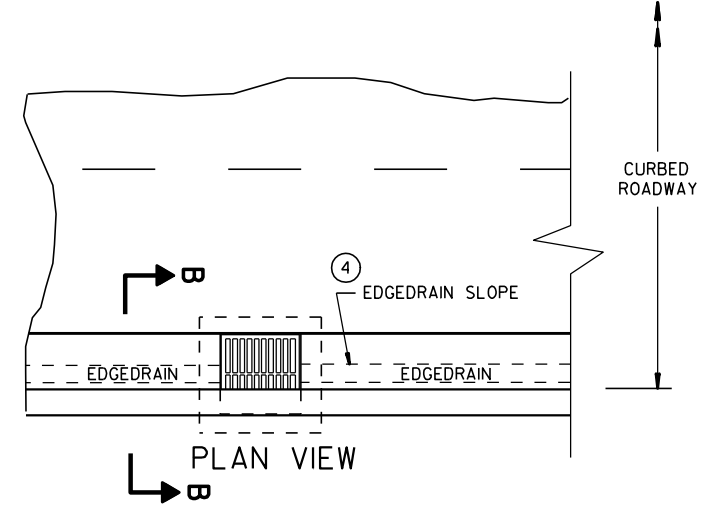
SECTION B-B
URBAN CROSS SECTION



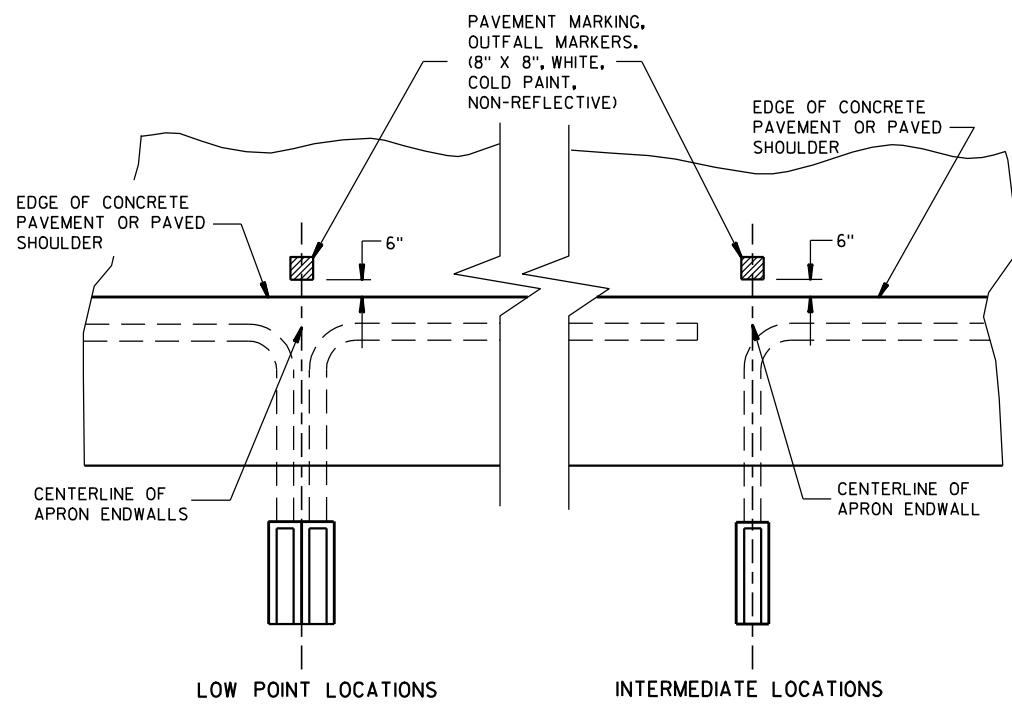
SECTION C-C
(TRENCH FOR OUTFALL PIPE)



SECTION A-A
RURAL CROSS SECTION



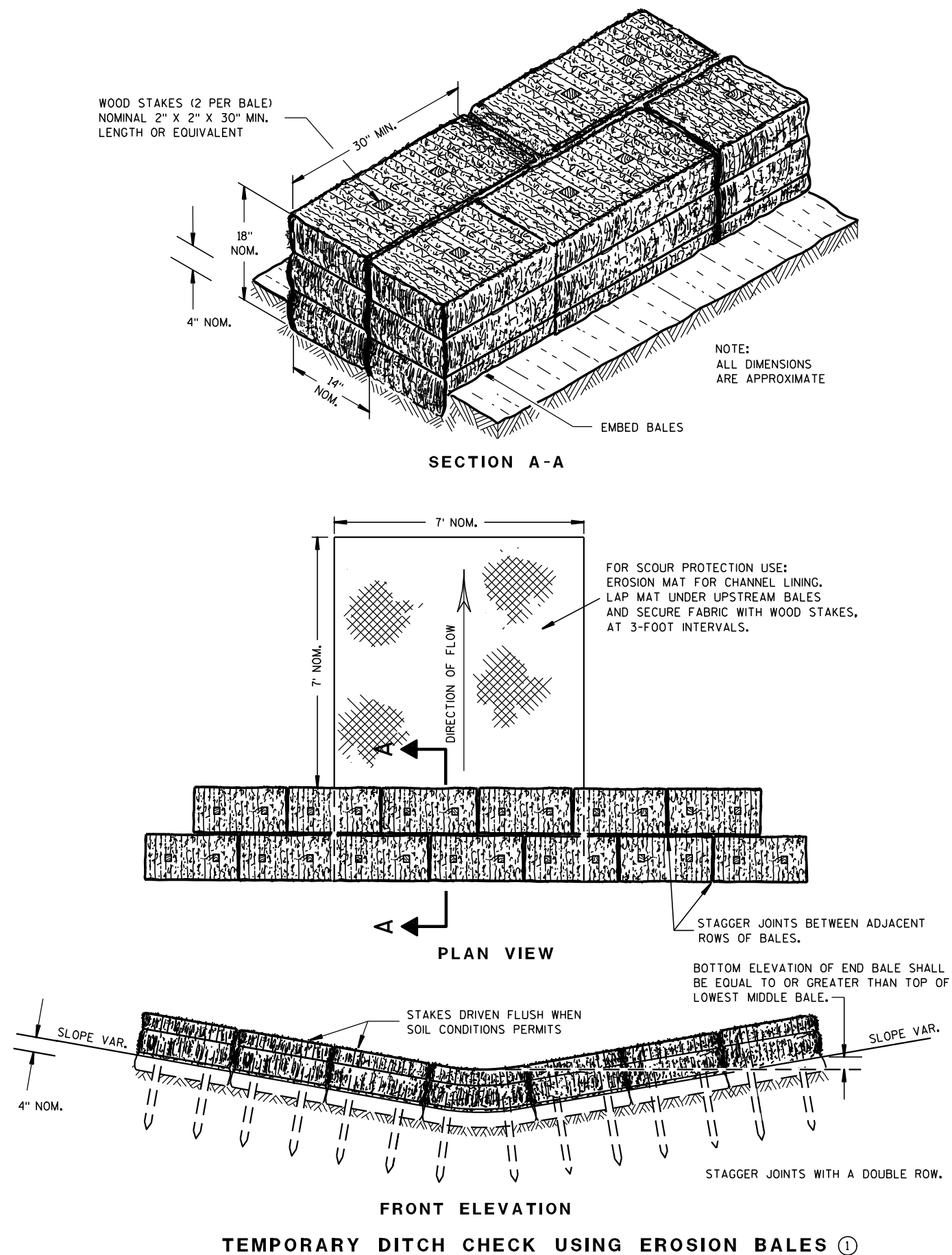
ROADWAY WITH CURBS
(EDGEDRAIN CONNECTS INTO INLET STRUCTURE)



PLAN VIEW
PAVEMENT MARKING
FOR OUTFALL MARKERS

EDGEDRAIN OUTLET
AND OUTFALL MARKERS

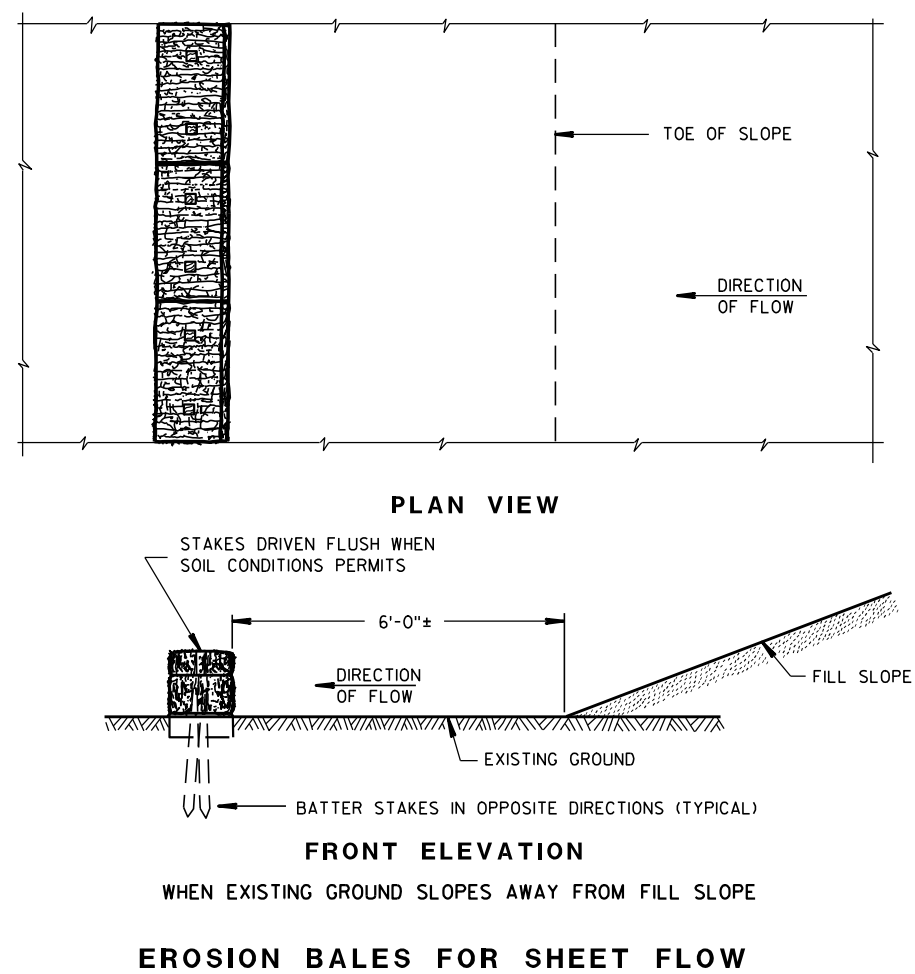
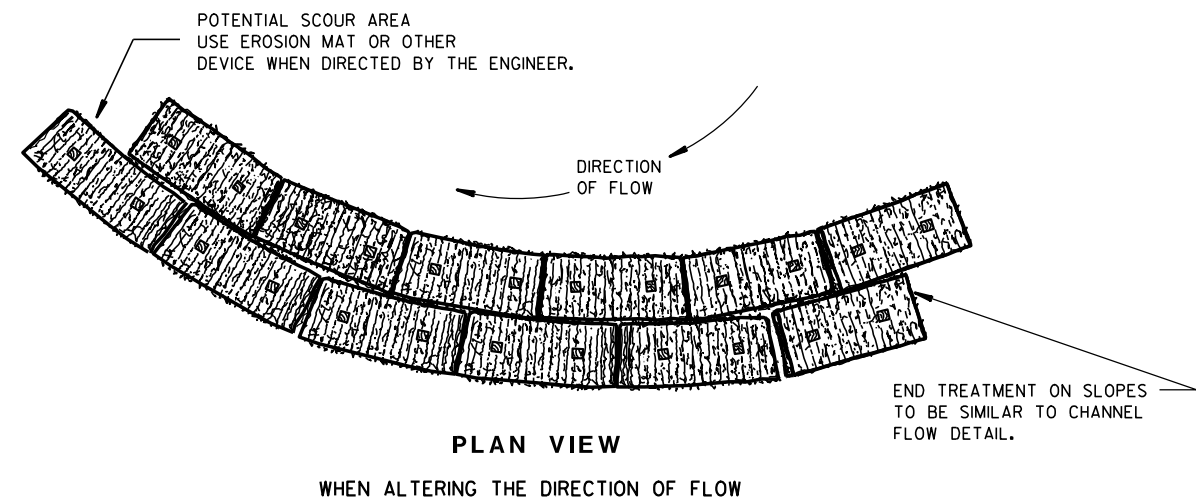
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

- ① TEMPORARY DITCH CHECKS EITHER EROSION BALES OR MANUFACTURED SHALL BE PAID FOR UNDER THE BID ITEM OF TEMPORARY DITCH CHECK. THE DEPARTMENT WILL NOT PAY FOR TEMPORARY DITCH CHECKS CONSTRUCTED OF A SINGLE ROW OF EROSION BALES.

TYPICAL INSTALLATIONS OF
EROSION BALES / TEMPORARY
DITCH CHECKS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

6/04/02
DATE

/S/ Beth Canestra
CHIEF ROADWAY DEVELOPMENT ENGINEER

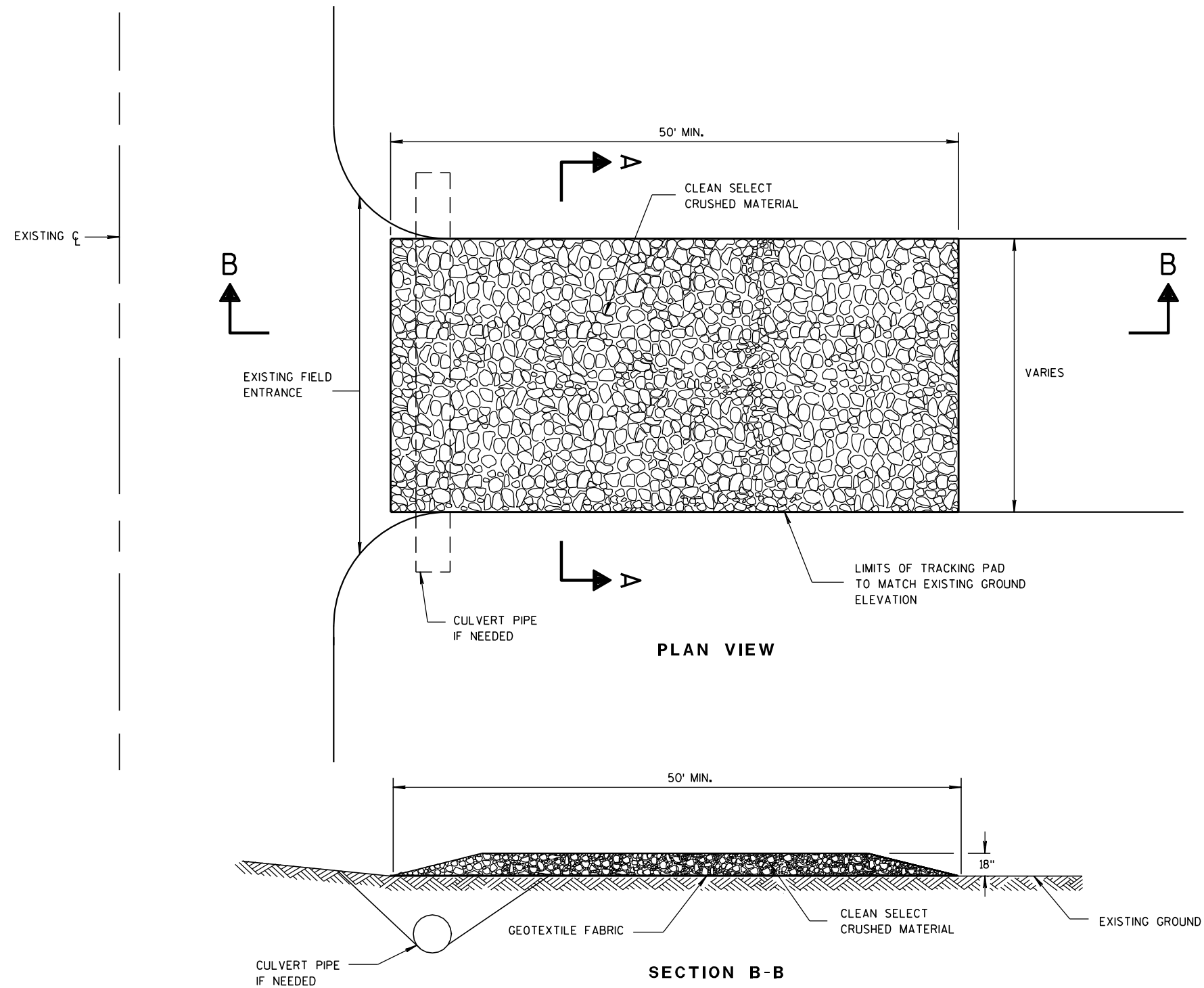
FHWA



- ① HORIZONTAL BRACE REQUIRED WITH 2" X 4" WOODEN FRAME OR EQUIVALENT AT TOP OF POSTS.
- ② FOR MANUAL INSTALLATIONS THE TRENCH SHALL BE A MINIMUM OF 4" WIDE & 6" DEEP TO BURY AND ANCHOR THE GEOTEXTILE FABRIC. FOLD MATERIAL TO FIT TRENCH AND BACKFILL & COMPACT TRENCH WITH EXCAVATED SOIL.
- ③ WOOD POSTS SHALL BE A MINIMUM SIZE OF 1½" X 1½" OF OAK OR HICKORY.
- ④ SILT FENCE TO EXTEND ACROSS THE TOP OF THE PIPE.
- ⑤ CONSTRUCT SILT FENCE FROM A CONTINUOUS ROLL IF POSSIBLE BY CUTTING LENGTHS TO AVOID JOINTS. IF A JOINT IS NECESSARY USE ONE OF THE FOLLOWING TWO METHODS; A) OVERLAP THE END POSTS AND TWIST, OR ROTATE, AT LEAST 180 DEGREES, B) HOOK THE END OF EACH SILT FENCE LENGTH.



SILT FENCE	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED <u>4-29-05</u> DATE	<u>/S/ Beth Cannestra</u> CHIEF ROADWAY DEVELOPMENT ENGINEER



TRACKING PAD

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

TRACKING PAD SHALL BE INSPECTED DAILY. DEFICIENT AREAS SHALL BE REPAIRED OR REPLACED IMMEDIATELY.

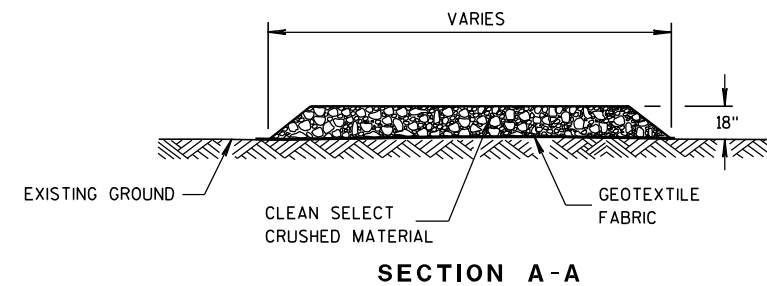
TRACKING PAD TO BE REMOVED AFTER CONSTRUCTION IS COMPLETED.

TRACKING PAD SHALL BE THE FULL WIDTH OF THE EGRESS POINT.

SURFACE WATER MUST BE PREVENTED FROM PASSING THROUGH THE TRACKING PAD. FLOWS SHALL BE DIVERTED AWAY, AROUND OR CONVEYED UNDER THE TRACKING PAD.

CULVERT PIPE OR OTHER BMP USED TO DIVERT WATER AWAY, AROUND OR UNDER THE TRACKING PAD SHALL BE DESIGNED TO CONVEY THE 2 YEAR - 24 HOUR EVENT.

THE COST OF ADDITIONAL BMP TO DIVERT WATER ARE INCIDENTAL TO THE TRACKING PAD BID ITEM.



TRACKING PAD

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

3/24/2011

DATE

FHWA

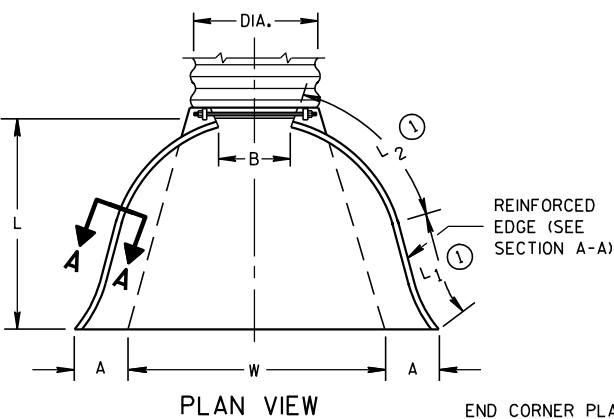
/S/ Jerry H. Zogg

ROADWAY STANDARDS DEVELOPMENT

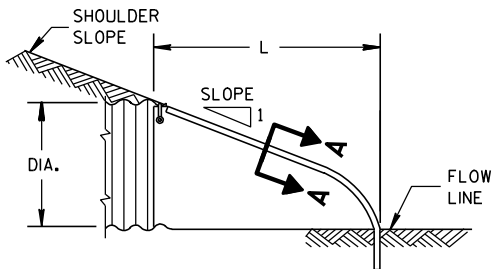
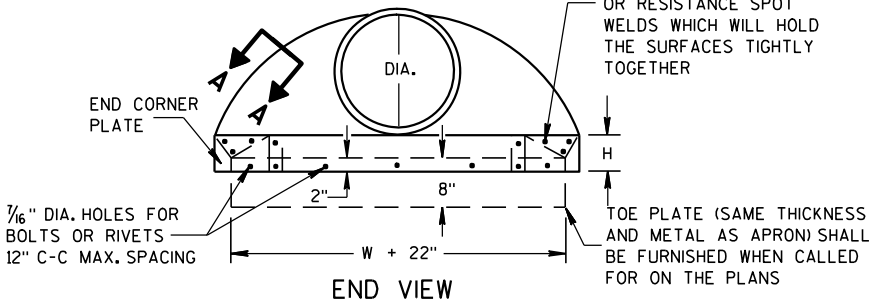
ENGINEER

METAL APRON ENDWALLS												
PIPE DIA. (IN.)	MIN. THICK. (Inches)		DIMENSIONS (Inches)							APPROX. SLOPE	BODY	
	STEEL	ALUM.	A (±1")	B (MAX.)	H (±1")	L (±1½")	L ₁ ①	L ₂ ①	W (±2")			
12	.064	.060	6	6	6	21	12	17½	24	2½ to 1	1 Pc.	
15	.064	.060	7	8	6	26	14	21¾	30	2½ to 1	1 Pc.	
18	.064	.060	8	10	6	31	15	28¼	36	2½ to 1	1 Pc.	
21	.064	.060	9	12	6	36	18	29⅝	42	2½ to 1	1 Pc.	
24	.064	.075	10	13	6	41	18	37¼	48	2½ to 1	1 Pc.	
30	.079	.075	12	16	8	51	18	52¼	60	2½ to 1	1 Pc.	
36	.079	.105	14	19	9	60	24	59¾	72	2½ to 1	2 Pc.	
42	.109	.105	16	22	11	69	24	75⅝	84	2½ to 1	2 Pc.	
48	.109	.105	18	27	12	78	24	81	90	2¼ to 1	3 Pc.	
54	.109	.105	18	30	12	84	30	85½	102	2¼ to 1	3 Pc.	
60	.109x	.105x	18	33	12	87	—	—	114	2 to 1	3 Pc.	
66	.109x	.105x	18	36	12	87	—	—	120	2 to 1	3 Pc.	
72	.109x	.105x	18	39	12	87	—	—	126	2 to 1	3 Pc.	
78	.109x	.105x	18	42	12	87	—	—	132	1½ to 1	3 Pc.	
84	.109x	.105x	18	45	12	87	—	—	138	1½ to 1	3 Pc.	
90	.109x	.105x	18	37	12	87	—	—	144	1½ to 1	3 Pc.	
96	.109x	.105x	18	35	12	87	—	—	150	1½ to 1	3 Pc.	

* EXCEPT CENTER PANEL
SEE GENERAL NOTES



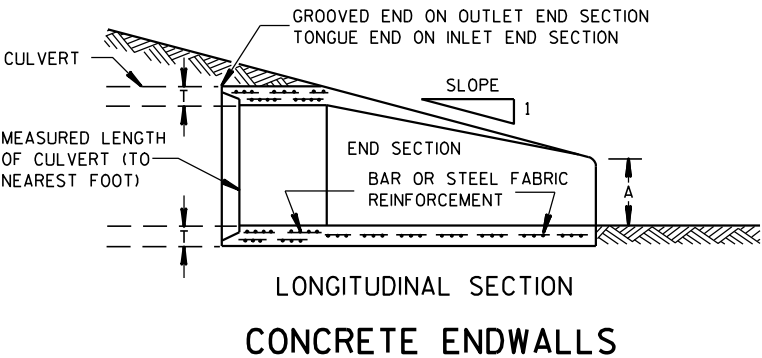
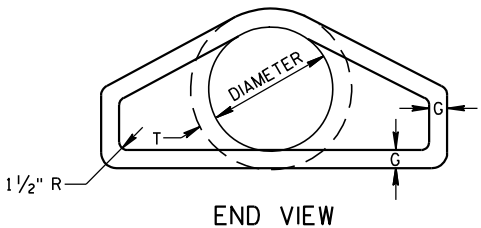
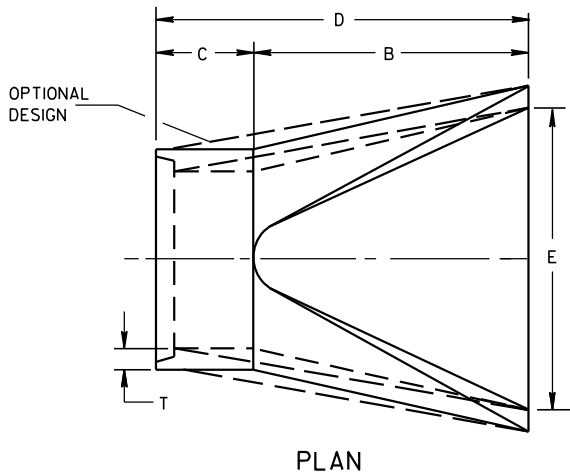
END CORNER PLATES MAY BE FASTENED TO APRON PROPER BY BOLTS, RIVETS, OR RESISTANCE SPOT WELDS WHICH WILL HOLD THE SURFACES TIGHTLY TOGETHER



SIDE ELEVATION
METAL ENDWALLS

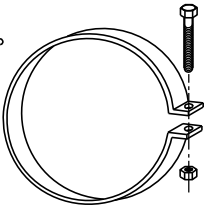
REINFORCED CONCRETE APRON ENDWALLS								
PIPE DIA. (IN.)	DIMENSIONS (Inches)							APPROX. SLOPE
	T	A	B	C	D	E	G	
12	2	4	24	48 ⁷ / ₈	72 ⁷ / ₈	24	2	3 to 1
15	2 ¹ / ₄	6	27	46	73	30	2 ¹ / ₄	3 to 1
18	2 ¹ / ₂	9	27	46	73	36	2 ¹ / ₂	3 to 1
21	2 ³ / ₄	9	36	37 ¹ / ₂	73 ¹ / ₂	42	2 ³ / ₄	3 to 1
24	3	9 ¹ / ₂	43 ¹ / ₂	30	73 ¹ / ₂	48	3	3 to 1
27	3 ¹ / ₄	10 ¹ / ₂	49 ¹ / ₂	24	73 ¹ / ₂	54	3 ¹ / ₄	3 to 1
30	3 ¹ / ₂	12	54	19 ³ / ₄	73 ¹ / ₂	60	3 ¹ / ₂	3 to 1
36	4	15	63	34 ³ / ₄	97 ³ / ₄	72	4	3 to 1
42	4 ¹ / ₂	21	63	35	98	78	4 ¹ / ₂	3 to 1
48	5	24	72	26	98	84	5	3 to 1
54	5 ¹ / ₂	27	65	33 ¹ / ₄ -35	98 ¹ / ₄ -100	90	5 ¹ / ₂	2 ¹ / ₂ to 1
60	6	30-35	60	39	99	96	5	2 to 1
66	6 ¹ / ₂	24-30	72-78	21-27	99	102	5 ¹ / ₂	2 to 1
72	7	24-36	78	21	99	108	6	2 to 1
78	7 ¹ / ₂	24-36	78	21	99	114	6 ¹ / ₂	2 to 1
84	8	36	90 ¹ / ₂	21	111 ¹ / ₂	120	6 ¹ / ₂	1 ¹ / ₂ to 1
90	8 ¹ / ₂	41	87 ¹ / ₂	24	111 ¹ / ₂	132	6 ¹ / ₂	1 ¹ / ₂ to 1

*MINIMUM
**MAXIMUM

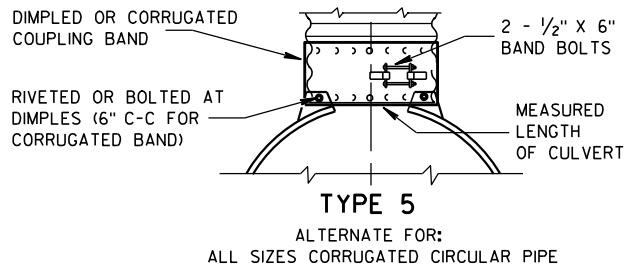
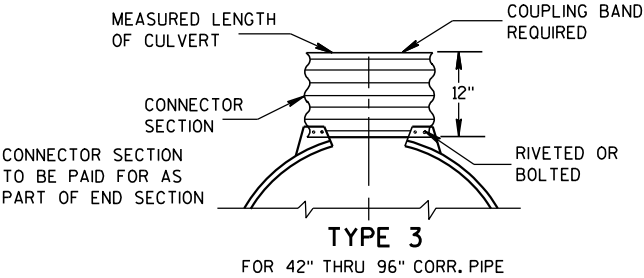
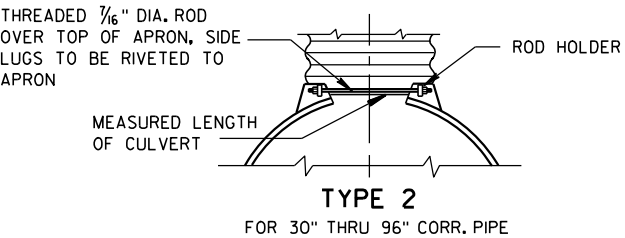
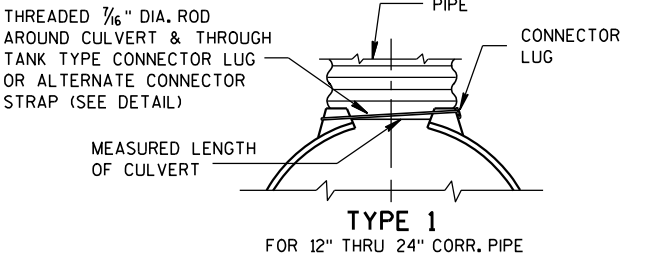


LONGITUDINAL SECTION
CONCRETE ENDWALLS

1" WIDE, 12 GA. (0.109" THICK) GALVANIZED STRAP WITH STANDARD 6" X 1/2" BAND BOLT AND NUT



ALTERNATE FOR TYPE 1 CONNECTION
END SECTION CONNECTOR STRAP



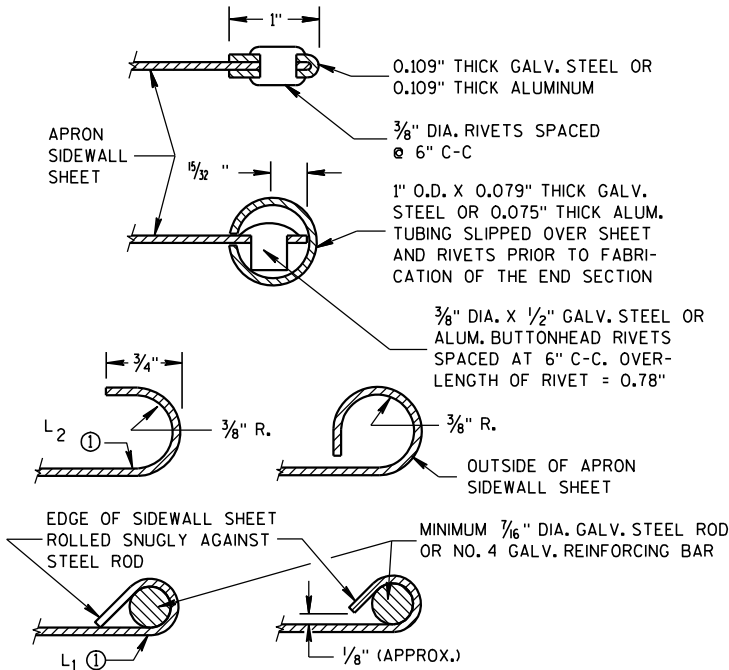
NOTE: DIMPLED BAND FITS OVER OUTSIDE OF ENDWALL, AND CORRUGATED BAND FITS INSIDE ENDWALL. DIMPLED BAND MAY BE USED WITH HELICALLY CORRUGATED PIPE.

FOR CIRCUMFERENTIALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2, 3 OR 5 AS APPLICABLE.

FOR HELICALLY CORRUGATED PIPE USE ENDWALL CONNECTION DETAILS 1, 2 OR 5.

FOR HELICALLY CORRUGATED PIPES WITH TWO CIRCUMFERENTIAL CORRUGATIONS AT EACH END USE ENDWALL CONNECTION DETAILS 1, 2 OR 3.

CONNECTION DETAILS



SECTION A-A

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

CONCRETE CULVERT ENDWALLS MAY NOT BE USED WITH GALVANIZED STEEL OR ALUMINUM CULVERT PIPE OR VISE VERSA. GALVANIZED STEEL OR ALUMINUM ENDWALLS SHALL NORMALLY BE INSTALLED ON CULVERT PIPE OF THE SAME METAL.

ALL THREE PIECE STEEL APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.109" SIDES AND 0.138" CENTER PANELS. ALL THREE PIECE ALUMINUM APRON ENDWALLS FOR 60" DIAMETER PIPE AND LARGER SHALL HAVE 0.105" SIDES AND 0.134" CENTER PANELS. THE WIDTH OF CENTER PANELS SHALL BE GREATER THAN 20 PERCENT OF THE PIPE PERIMETER.

LAP SEAMS SHALL BE TIGHTLY JOINED BY GALVANIZED RIVETS OR BOLTS FOR STEEL UNITS AND ALUMINUM RIVETS AND BOLTS FOR ALUMINUM UNITS. FOR THE 60" THROUGH 96" DIAMETER APRON ENDWALL SIZES, THE REINFORCED EDGES AND CENTER PANEL SEAMS SHALL BE FURTHER REINFORCED WITH GALVANIZED STEEL OR ALUMINUM STIFFENER ANGLES. THE ANGLES SHALL BE ATTACHED BY GALVANIZED NUTS AND BOLTS FOR STEEL UNITS AND ALUMINUM NUTS AND BOLTS FOR ALUMINUM UNITS.

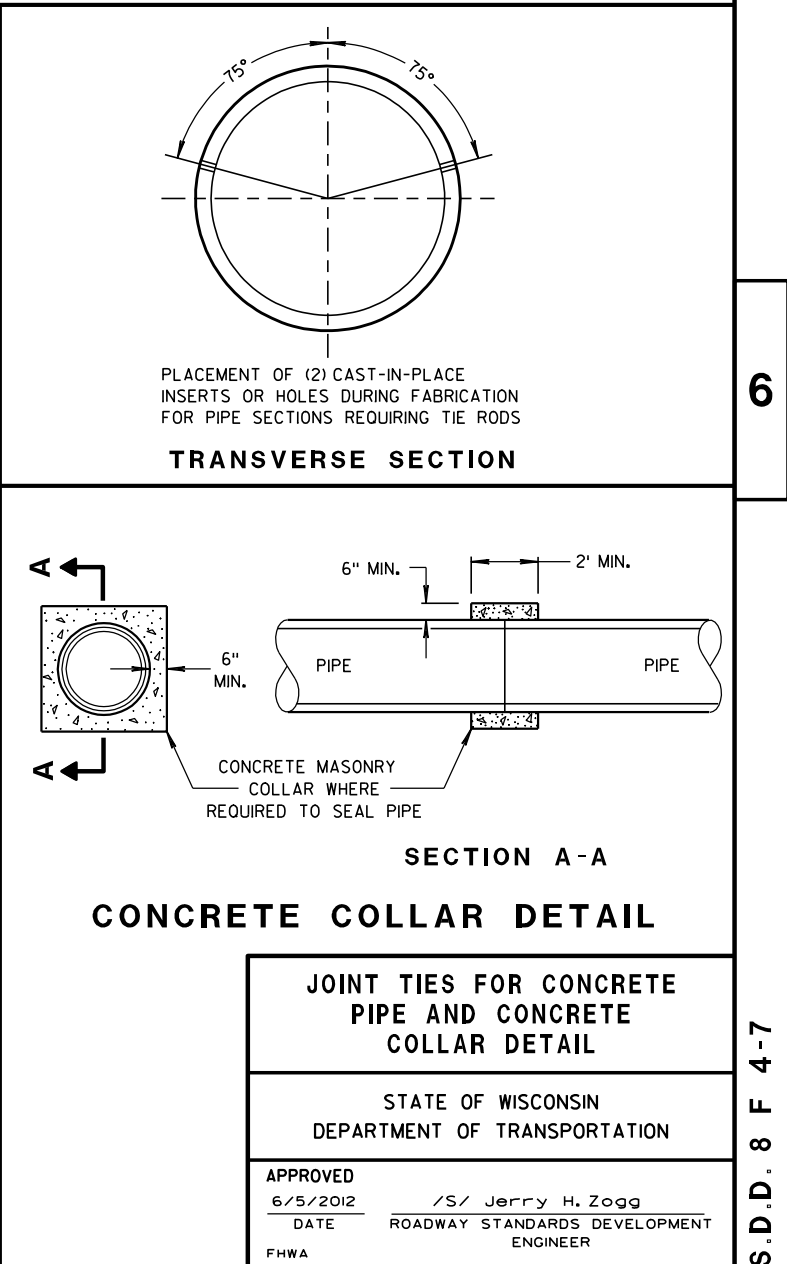
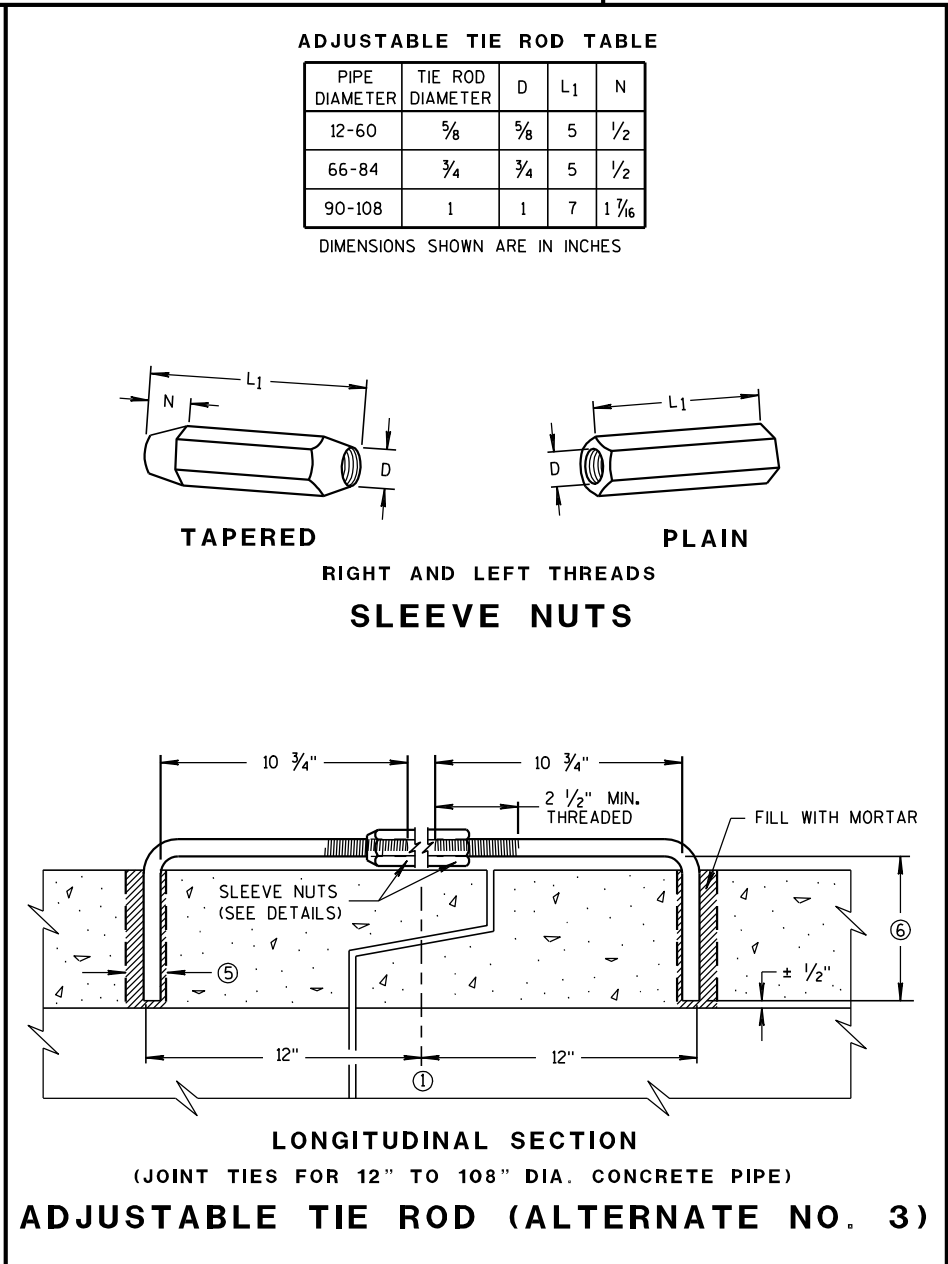
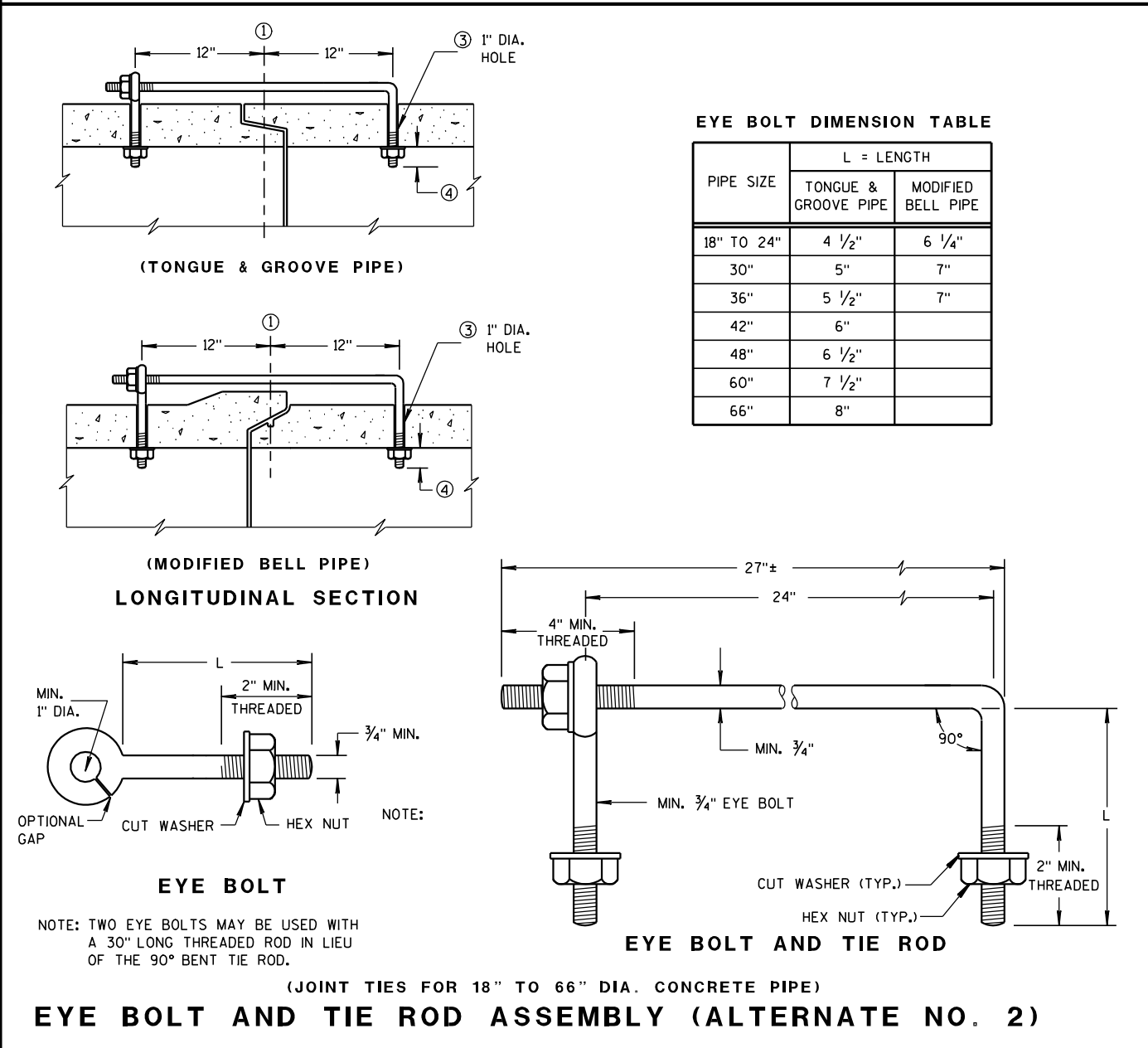
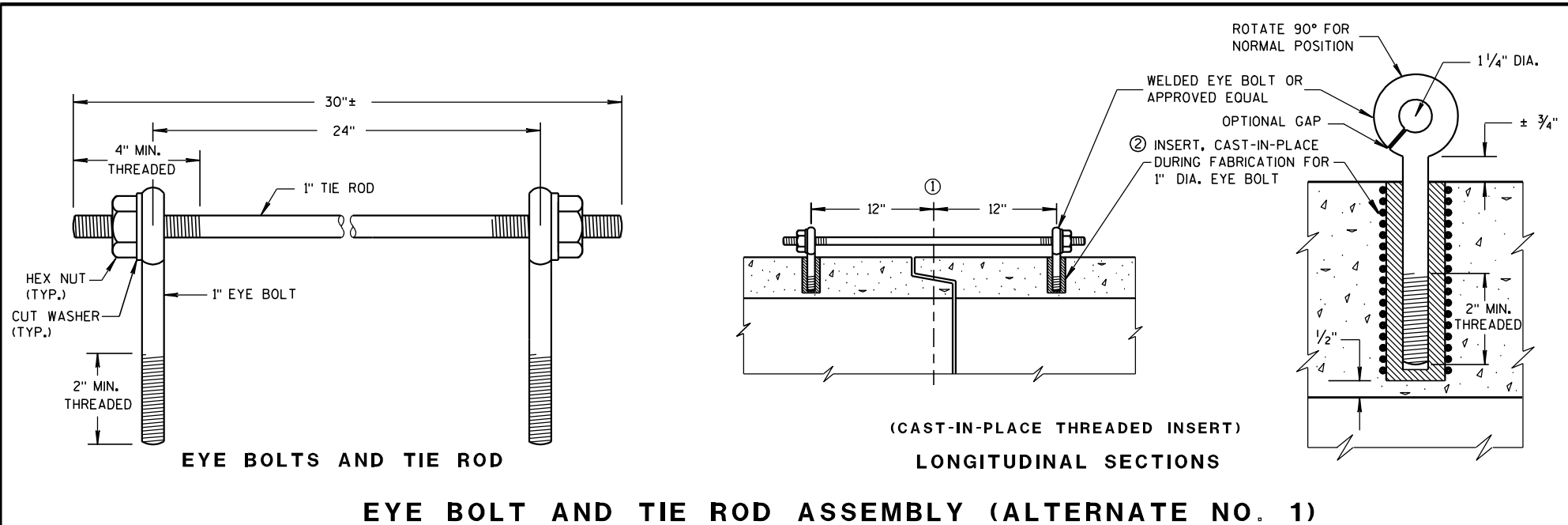
WHERE TWO OR MORE PIPES WITH APRON ENDWALLS ARE LAID ADJACENT TO EACH OTHER, THEY SHALL BE SEPARATED BY A DISTANCE SUFFICIENT TO PROVIDE A MINIMUM CLEARANCE OF 6 INCHES BETWEEN APRON ENDWALLS.

① FOR PIPE SIZES UP TO 60" DIAMETER, A 180° ROLLED EDGE MAY BE USED INSTEAD OF STEEL ROD REINFORCEMENT. SEE SECTION A-A.

APRON ENDWALLS FOR
CULVERT PIPE

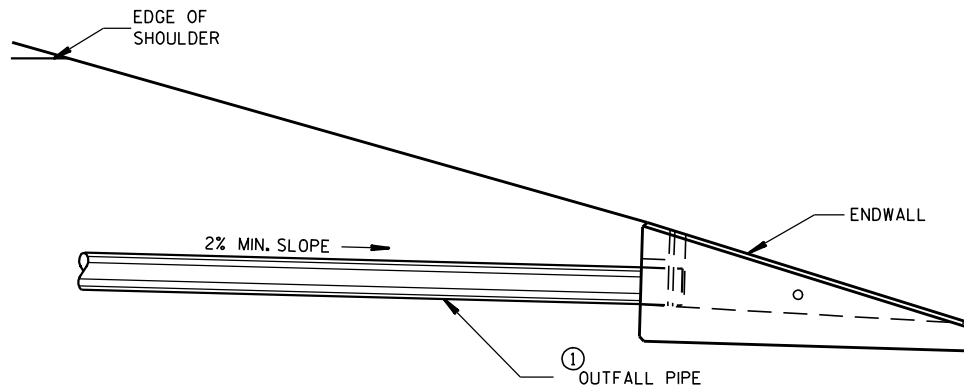
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
11/30/94
DATE
/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER
FHWA

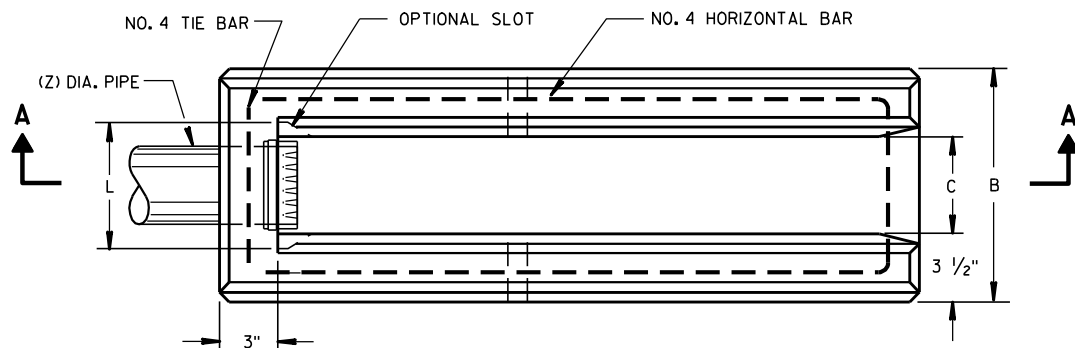


DIMENSIONS IN INCHES											
PIPE DIA.	A	B	C	D	E	F	G	H	J	L	Z
**4	6	12	5 1/4	9	8	32	36	11	2 3/8	6 1/2	4
6	8	14	7 1/4	11	10	42	44	13	3 5/8	8 1/2	6

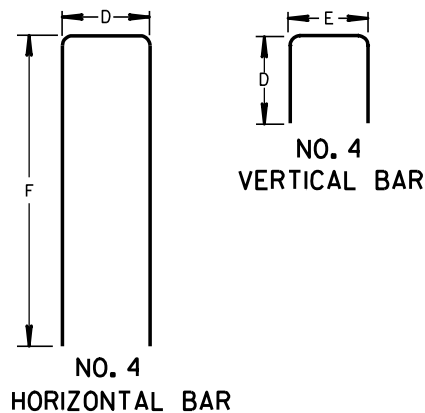
** APRON ENDWALL FOR 6 INCH DIAMETER PIPE MAY BE SUBSTITUTED FOR THIS SIZE PROVIDED THE HOLE IN THE HEADWALL IS SIZED AND LOCATED TO CONFORM TO THE 4 INCH DIAMETER PIPE DIMENSIONS (C & J)



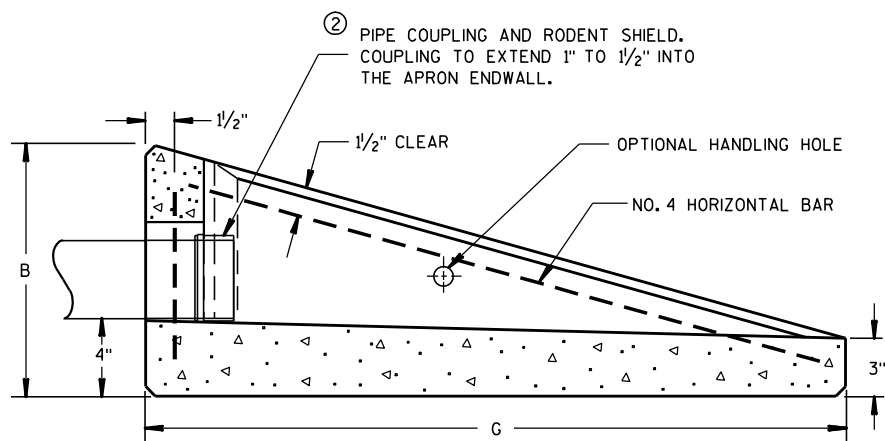
INSTALLATION DETAIL



PLAN VIEW

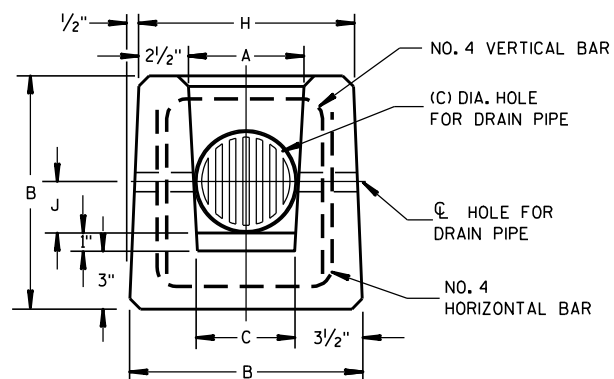


BAR STEEL REINFORCEMENT DETAILS



SECTION A-A

CONCRETE APRON ENDWALL FOR UNDERDRAIN



END VIEW

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

ALTERNATIVE DESIGNS WHICH PROVIDE EQUIVALENT CAPACITY AND STRENGTH MAY BE USED WHEN APPROVED BY THE ENGINEER. ENDWALL MAY BE EITHER PRECAST OR CAST-IN-PLACE CONCRETE.

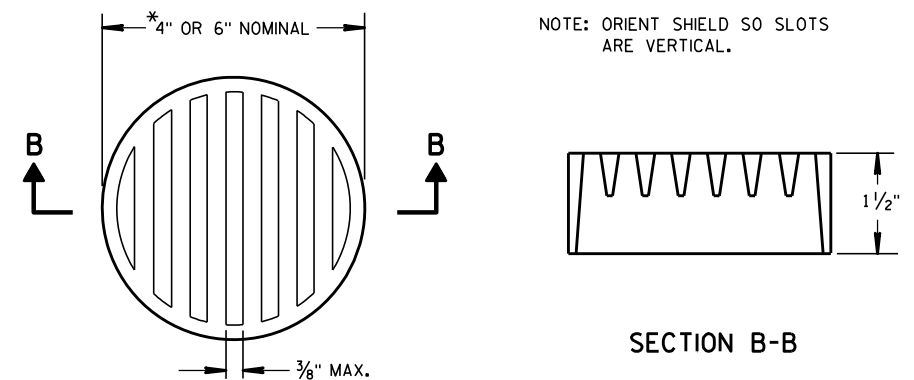
THE UNDERDRAIN PIPE SHALL BE FULLY INSERTED AND SEALED INTO THE ENDWALL WITH CEMENT MORTAR PRIOR TO BACKFILLING AROUND THE STRUCTURE.

THE UPPERMOST POINT OF THE ENDWALL SHALL BE PLACED FLUSH WITH THE ROADWAY SLOPE. ADJACENT EMBANKMENT SLOPES SHALL BE SHAPED TO FIT THE SIDES AND TOE OF THE ENDWALL. EXACT PLACEMENT OF THE OUTFALL PIPE AND ENDWALL SHALL BE DETERMINED BY THE ENGINEER TO MATCH THE ELEVATIONS AND FLOW DIRECTION OF THE ROADSIDE DITCH.

- ① THE OUTFALL PIPE UNDERDRAIN AND FITTINGS SHALL CONFORM TO THE REQUIREMENTS OF THE SPECIFICATION FOR POLY (VINYL CHORIDE) (PVC) PLASTIC DRAIN, WASTE AND VENT PIPE AND FITTINGS, ASTM DESIGNATION: D 2665, SCHEDULE 40 PVC OR THE STANDARD SPECIFICATION FOR TYPE PSM POLY (VINYL CHORIDE) (PVC) SEWER PIPE AND FITTINGS, ASTM DESIGNATION: D 3034, TYPE PSM SDR 23.5 PVC SEWER PIPE, ALL JOINTS SHALL BE SOLVENT WELDED.

THE OUTFALL PIPE INCLUDING ALL FITTINGS AND THE RODENT SHIELD SHALL BE MEASURED AND PAID FOR AS PIPE UNDERDRAIN UNPERFORATED.

- ② THE RODENT SHIELD SHALL BE A PVC GRATE SIMILAR TO THIS DETAIL. THE GRATE IS COMMERCIALY AVAILABLE AS A FLOOR STRAINER. A PIPE COUPLING IS REQUIRED FOR THE ATTACHMENT OF THIS SHIELD TO THE OUTFALL PIPE. THE SHIELD SHALL BE FASTENED TO THE PIPE COUPLING WITH TWO OR MORE NO. 10 X 1-INCH STAINLESS STEEL SHEET METAL SCREWS.



② RODENT SHIELD

*NOTE: DIMENSIONS ARE APPROXIMATE. THE GRATE IS SIZED TO FIT INTO A PIPE COUPLING.

REINFORCED CONCRETE APRON ENDWALL FOR PIPE UNDERDRAIN

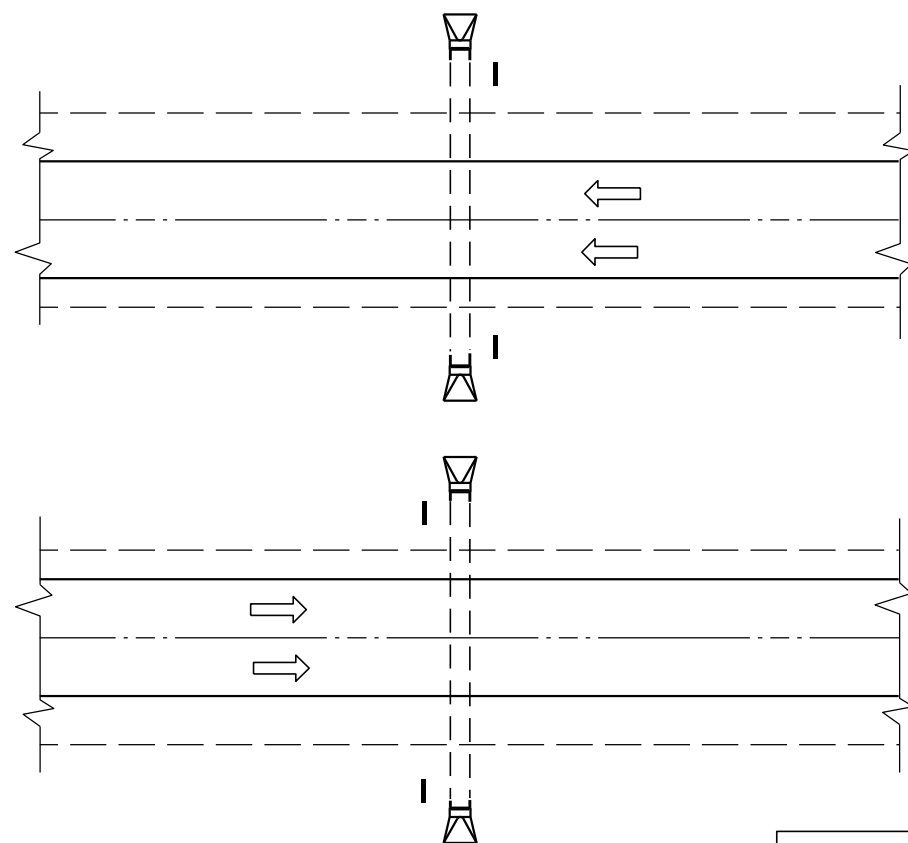
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

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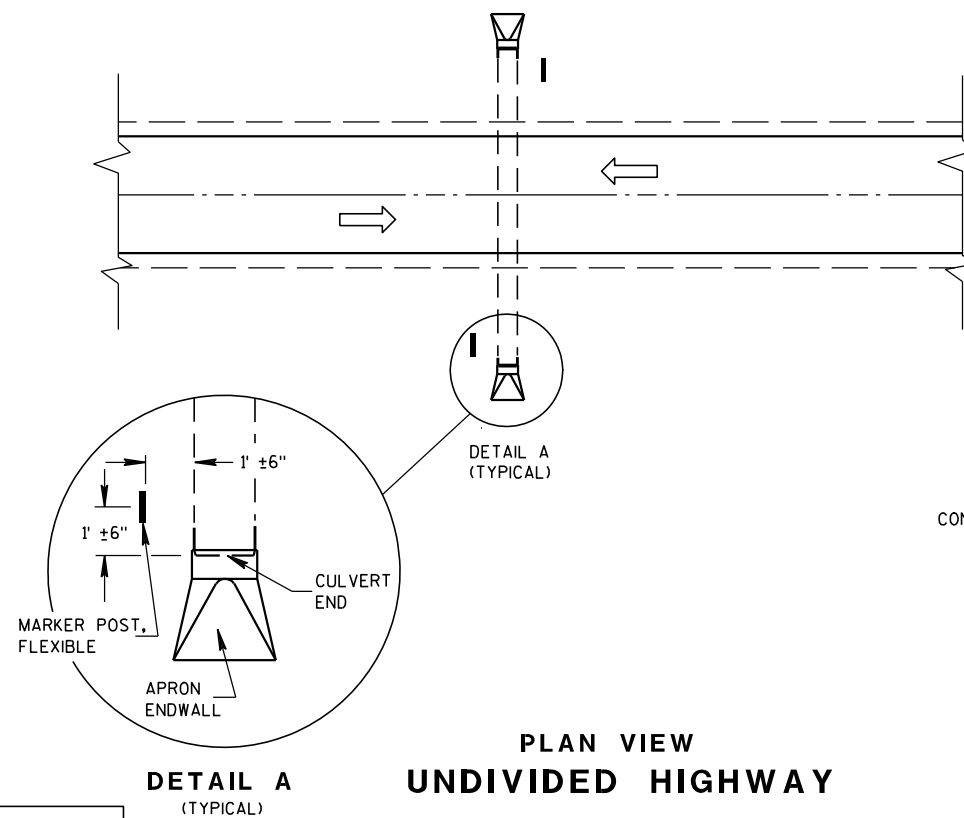
3/10/98
DATE

FHWA

/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER

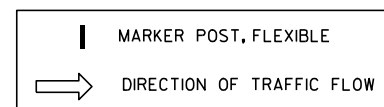


PLAN VIEW
DIVIDED HIGHWAY

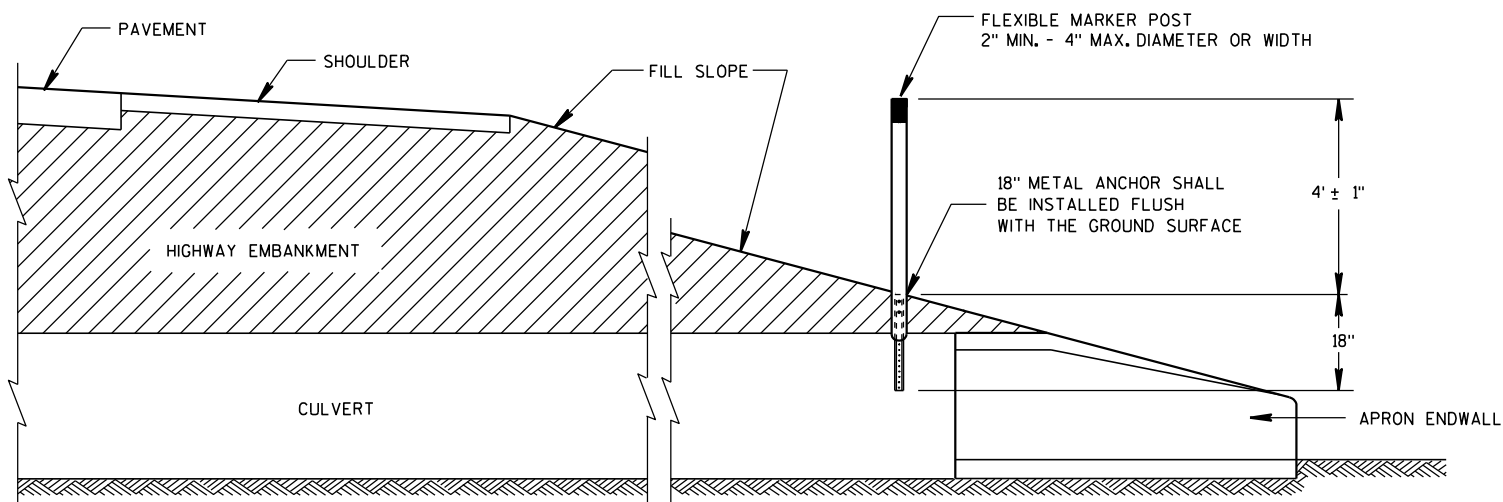


PLAN VIEW
UNDIVIDED HIGHWAY

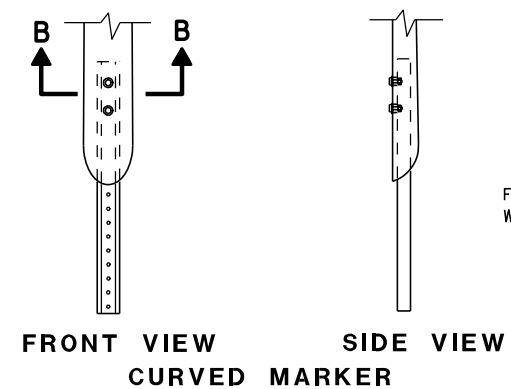
DETAIL A
(TYPICAL)



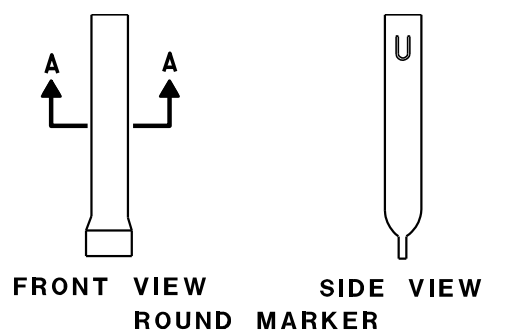
FLEXIBLE MARKER POST LOCATION



CROSS SECTION
FLEXIBLE MARKER POST



FRONT VIEW
CURVED MARKER

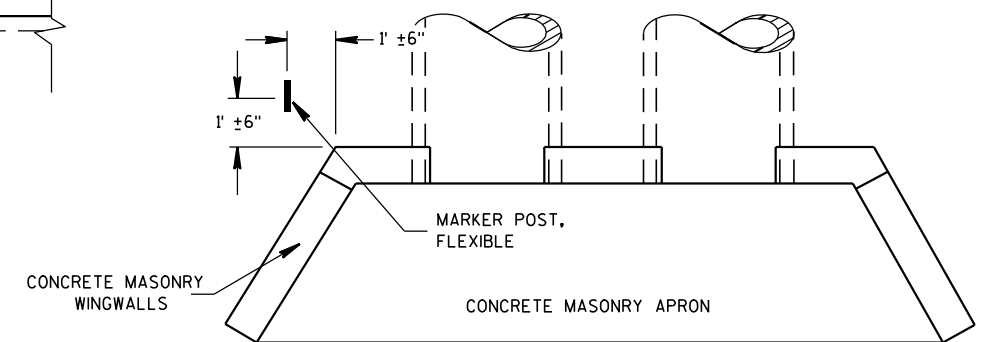


FRONT VIEW
ROUND MARKER

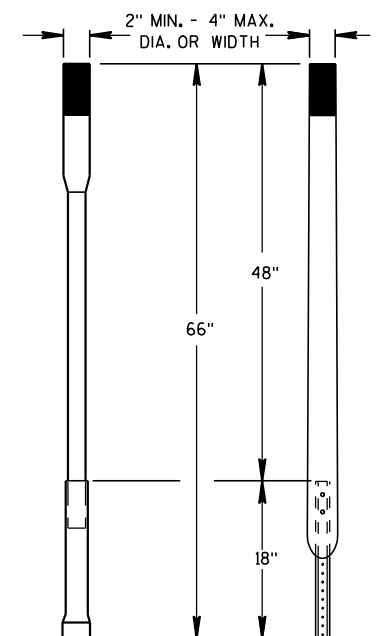
FLEXIBLE MARKER POST ANCHORS

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.



PLAN VIEW
CONCRETE MASONRY ENDWALLS FOR
CULVERT PIPE AND PIPE ARCH



ALTERNATE 1 ALTERNATE 2
FLEXIBLE MARKER POST

MARKER POST, FLEXIBLE,
FOR CULVERT END

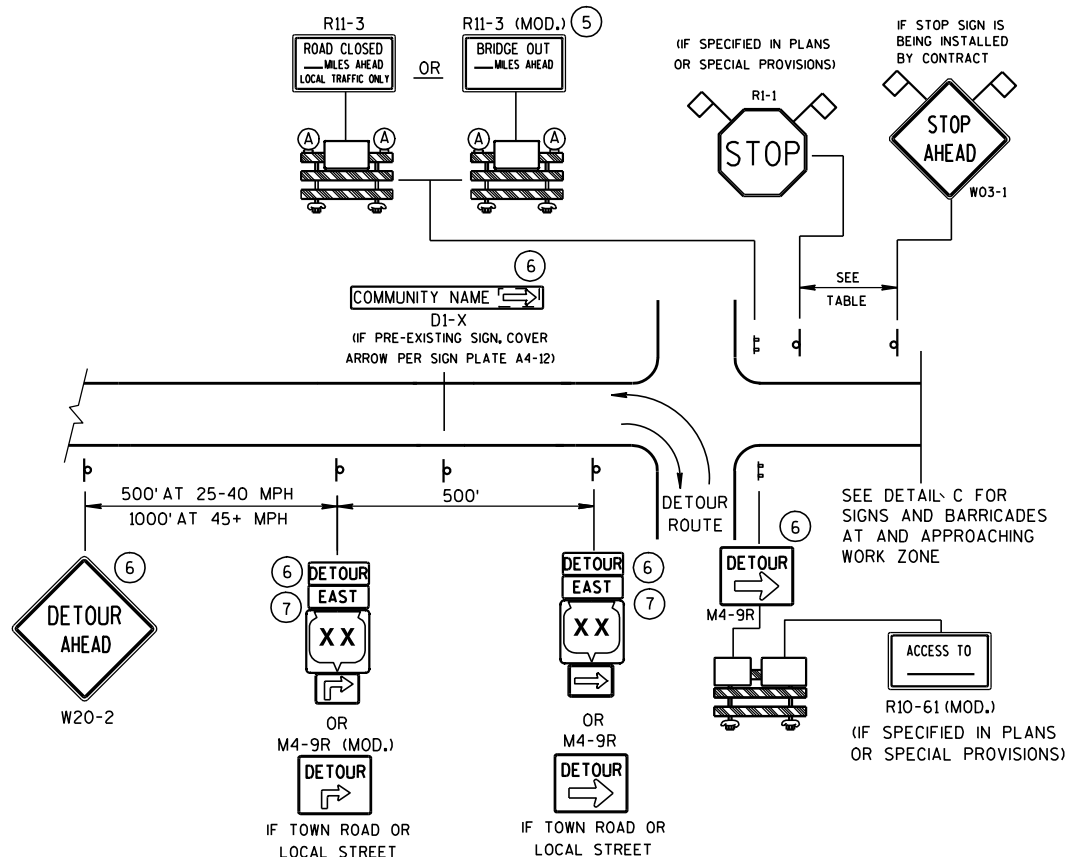
STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

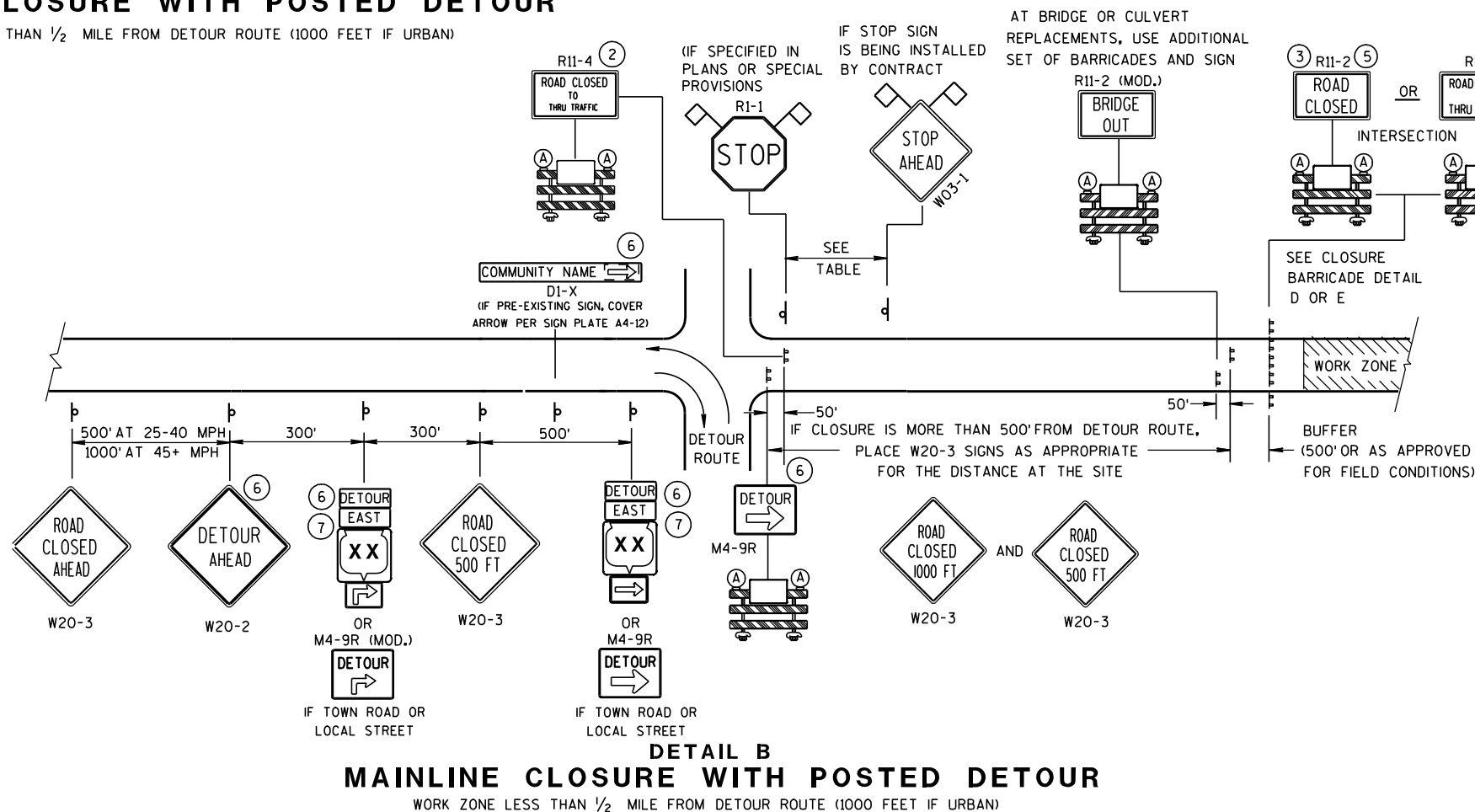
10/1/98
DATE

FHWA

/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER



DETAIL C
MAINLINE CLOSURE, NO POSTED DETOUR



SPEED LIMIT (MPH)	"STOP AHEAD" ADVANCE WARNING DISTANCE (FT)
25	200
30	200
35	350
40	350
45	500
50	550
55	750

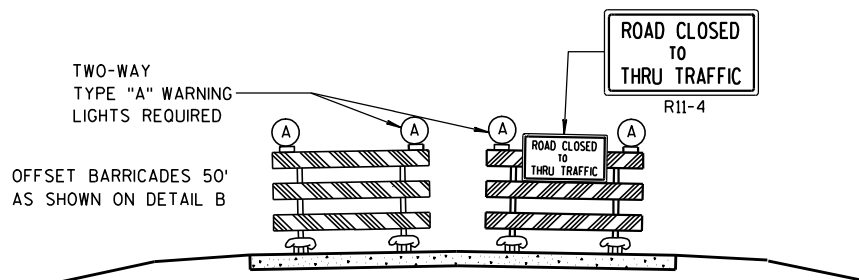
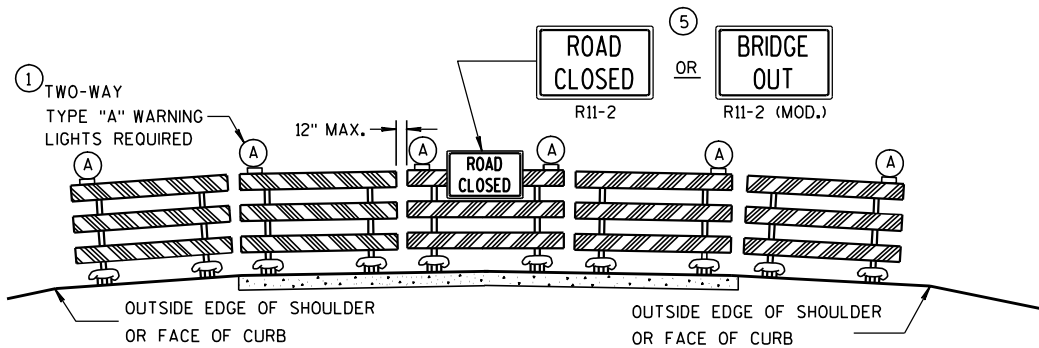
SEE SDD 15C2-4b
FOR GENERAL NOTES
AND FOOTNOTES ① THROUGH ⑦

LEGEND

- POST MOUNTED SIGN
- TYPE III BARRICADES
- TYPE "A" LOW INTENSITY FLASHING WARNING LIGHT (FOR NIGHT USE)
- WORK ZONE
- DETOUR EAST M4-8 M3-X
- MI-4 OR MI-5A OR MI-6
- MO5-1 OR MO6-1
- FLAGS, 16" X 16" MIN., (ORANGE)

BARRICADES AND SIGNS
FOR
MAINLINE CLOSURES

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION



SEE SDD 15C2-4a FOR LEGEND

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND BARRICADES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A DESIRABLE MINIMUM OF 200 FEET CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

BARRICADES THAT MUST BE MOVED FOR A WORK OPERATION SHALL BE IMMEDIATELY RE-ESTABLISHED UPON COMPLETION OF THE OPERATION OR, FOR CONTINUING OPERATIONS, AT THE END OF EACH WORKING DAY.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ALL TYPE III BARRICADES SHALL HAVE RAILS REFLECTORIZED ON BOTH FACES. STRIPES SHALL BE PROPERLY SLOPED DOWN TOWARD THE TRAFFIC SIDE OR AS SHOWN IN THE ROAD CLOSURE BARRICADE DETAIL D FOR FULL ROAD CLOSURES.

TYPE "A" LOW-INTENSITY FLASHING WARNING LIGHTS SHALL BE VISIBLE ON BOTH SIDES OF THE BARRICADE.

THE R11-2, R11-3, M4-9, R11-4 AND R10-61 SIGNS PLACED ON BARRICADES SHALL COVER NO MORE THAN THE TOP RAIL. THE SIGNS SHALL NOT COVER ANY PORTION OF THE MIDDLE OR BOTTOM RAILS.

THE REFLECTIVE SHEETING USED ON R11-2, R11-3, R11-4, R10-61 AND R1-1 SIGNS SHALL COMPLY WITH SUBSECTION 637.2.2.2 OF THE STANDARD SPECIFICATIONS.

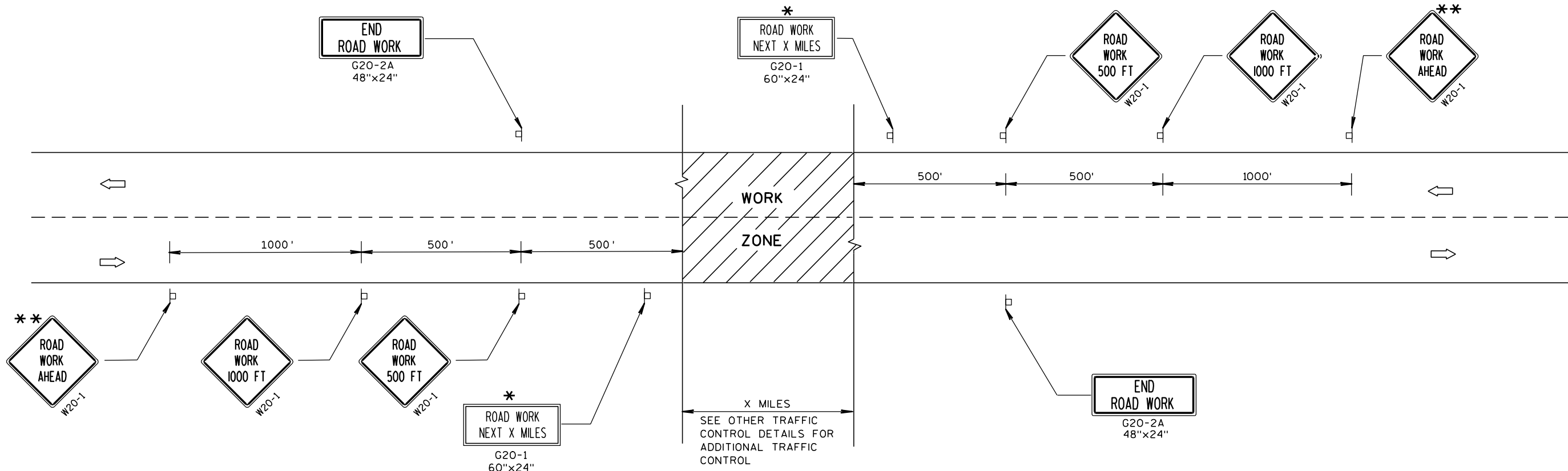
"WO AND "MO" SIGNS ARE THE SAME AS "W" AND "M" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

ALL SIGNS SHALL BE 48" X 48" UNLESS OTHERWISE NOTED BELOW:

- R11-2 SHALL BE 48" X 30".
- R11-3, R11-4 AND R10-61 SHALL BE 60" X 30".
- M4-9 SHALL BE 30" X 24".
- M3-X AND M4-8 SHALL BE 24" X 12". (30" X 15" IF NEEDED TO MATCH EXISTING SIGNS.)
- M1-4, M1-5A, AND M1-6 SHALL BE 24" X 24". (36" X 36" IF NEEDED TO MATCH EXISTING SIGNS.)
- M05-1 AND M06-1 SHALL BE 21" X 21". (30" X 30" IF NEEDED TO MATCH EXISTING SIGNS.)
- D1-X SHALL BE AS SHOWN ON SPECIFIC PROJECT SIGNING DETAIL SHEETS.
- R1-1 SHALL BE 36" X 36".

- 1 TWO WARNING LIGHTS SHALL BE PROVIDED ON THE CENTER BARRICADE AND A MINIMUM OF ONE WARNING LIGHT SHALL BE PROVIDED ON EACH OF THE OTHER BARRICADES WITHIN THE ROADWAY LIMITS. SPACING OF THE WARNING LIGHTS SHALL BE UNIFORM TO THE EDGE OF ROADWAY AS SHOWN (APPROX. 8-FOOT LIGHT SPACING).
- 2 THESE SIGNS AND BARRICADES ARE NOT REQUIRED IF ROAD CLOSURE BEGINS AT INTERSECTION.
- 3 FOR ROAD CLOSURE WITHOUT LOCAL ACCESS TO PROJECT, SEE ROAD CLOSURE BARRICADE DETAIL D.
- 4 FOR ROAD CLOSURE WITH LOCAL ACCESS TO PROJECT, SEE LANE CLOSURE BARRICADE DETAIL E.
- 5 FOR BRIDGE OR CULVERT REPLACEMENTS, SUBSTITUTE "BRIDGE OUT" INSTEAD OF "ROAD CLOSED" ON R11-2 AND R11-3 SIGNS.
- 6 INSTALL DETOUR AND COMMUNITY GUIDE SIGNS AND ARROWS ONLY IF SPECIFIED IN THE CONTRACT. IF THERE ARE EXISTING ROUTE MARKER ASSEMBLIES THAT WILL REMAIN IN PLACE, ADJUST THE LOCATION OF THE DETOUR ROUTE SIGNS TO CORRESPOND WITH THE EXISTING ASSEMBLIES. MODIFY EXISTING SIGNS WHERE POSSIBLE. SEE SPECIFIC PROJECT DETOUR SIGNING DETAIL SHEETS. IF DETOUR SIGNS ARE BEING INSTALLED BY OTHERS, PLACE THE CONTRACTED TRAFFIC CONTROL SIGNS TO ALLOW FOR PLACEMENT OF ALL WARNING, DETOUR AND GUIDE SIGNS AS SHOWN.
- 7 "EAST" CARDINAL DIRECTION MARKERS AND RIGHT TURN ARROWS ARE SHOWN. USE OTHER CARDINAL DIRECTIONS AND ARROWS AS APPROPRIATE.

BARRICADES AND SIGNS FOR MAINLINE CLOSURES	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED	
9/16/03 DATE	/S/ Thomas N. Notbohm CHIEF SIGNS AND MARKING ENGINEER
FHWA	



TYPICAL SIDEROAD APPROACH WARNING SIGN DETAIL

GENERAL NOTES

THE EXACT NUMBER, LOCATION, AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS.

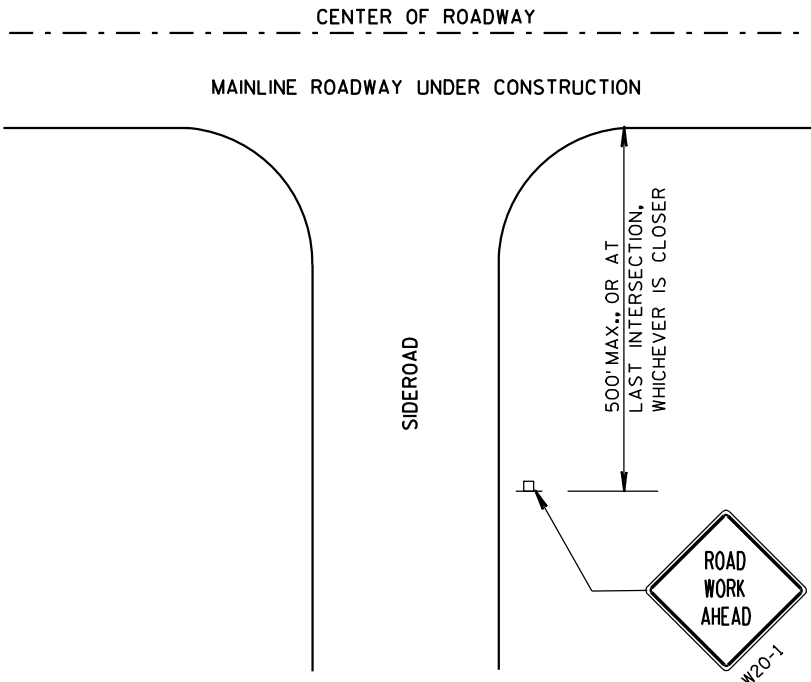
THE SPACING BETWEEN TRAFFIC CONTROL SIGNS SHOULD BE ADJUSTED TO NOT CONFLICT WITH AND SHOULD PROVIDE A MINIMUM OF 200 FEET (500 FEET DESIRABLE) CLEARANCE TO EXISTING SIGNS THAT WILL REMAIN IN PLACE.

ALL SIGNS ARE 48"x48" UNLESS OTHERWISE NOTED.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

IF A "STOP" SIGN MUST BE REMOVED FOR A WORK OPERATION, A TEMPORARY "STOP" SIGN SHALL BE PLACED PRIOR TO THE SIGN REMOVAL, OR A FLAGGER SHALL BE PROVIDED UNTIL THE SIGN IS RE-ESTABLISHED.

- * OMIT G20-1 SIGNS IF LENGTH OF WORK AREA IS 2 MILES OR LESS.
- ** PLACE ADDITIONAL W20-1 "ROAD WORK AHEAD" SIGN IF WORK AREA WITHIN THE PROJECT IS SEPARATED BY MORE THAN 2 MILES FROM PREVIOUS WORK AREA OR SIGNING.




LEGEND

- POST MOUNTED SIGN
- DIRECTION OF TRAFFIC FLOW


TRAFFIC CONTROL, ADVANCE WARNING SIGNS 45 M.P.H. OR GREATER TWO-WAY UNDIVIDED ROAD OPEN TO TRAFFIC	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 5/23/00 DATE	/S/ Chester J. Spang CHIEF SIGNS AND MARKING ENGINEER
FHWA	

TWO-LANE ROADWAY


SYMBOLS



WORK AREA



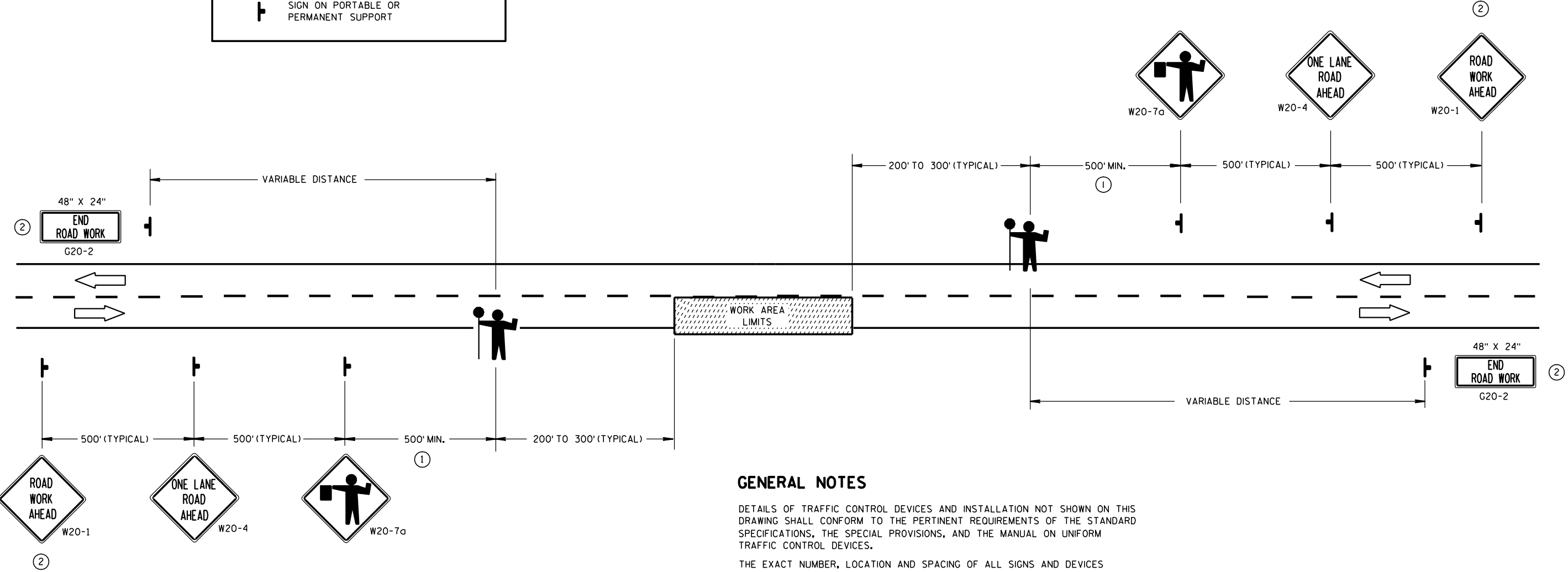
FLAGGER, EQUIPPED WITH STOP/SLOW PADDLE FASTENED ON SUPPORT STAFF



SIGN ON PORTABLE OR PERMANENT SUPPORT



USE OF THE "BE PREPARED TO STOP" SIGN IS OPTIONAL. WHEN USED, THIS SIGN SHALL BE LOCATED BETWEEN THE W20-7a AND W20-4 SIGNS. A 500' TYPICAL SPACING SHALL BE PROVIDED BETWEEN THE SIGNS.



GENERAL NOTES

DETAILS OF TRAFFIC CONTROL DEVICES AND INSTALLATION NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS, THE SPECIAL PROVISIONS, AND THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES.

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES (AND THE LOCATION OF ALL FLAGGERS) SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

THE FIRST ADVANCE WARNING SIGN SHOULD TYPICALLY BE LOCATED IN ADVANCE OF THE ANTICIPATED TRAFFIC BACKUP OR QUEUE.

WHEN A SIDE ROAD OR RAMP INTERSECTS THE FACILITY ON WHICH THE WORK IS BEING PERFORMED, ADDITIONAL TRAFFIC CONTROLS SHALL BE PROVIDED AS SPECIFIED IN THE PLANS AND/OR THE SPECIAL PROVISIONS OR AS APPROVED BY THE ENGINEER.

FLAGGERS SHALL BE IN SIGHT OF EACH OTHER OR IN DIRECT COMMUNICATION AT ALL TIMES. THEY SHALL BE EQUIPPED WITH STOP/SLOW PADDLES FASTENED ON SUPPORT STAFFS. WHEN THE FLAGGING OPERATION IS NOT IN EFFECT, THE "FLAGGER AHEAD", THE "ROAD WORK AHEAD" AND THE ONE LANE ROAD AHEAD" SIGNS SHALL BE COVERED OR REMOVED AND THE HIGHWAY RESTORED TO NORMAL OPERATION.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED.

- ① FOR A MOVING WORK OPERATION, SIGNING FOR BOTH DIRECTIONS SHALL BE REESTABLISHED (AS SIMULTANEOUSLY AS PRACTICAL) AT APPROXIMATELY 3500 FOOT INTERVALS IN THE MOVING WORK OPERATION OR AS APPROVED BY THE ENGINEER.
- ② SIGN NOT REQUIRED IF FLAGGING OPERATION OCCURS WITHIN A SIGNED ROAD WORK ZONE AREA.

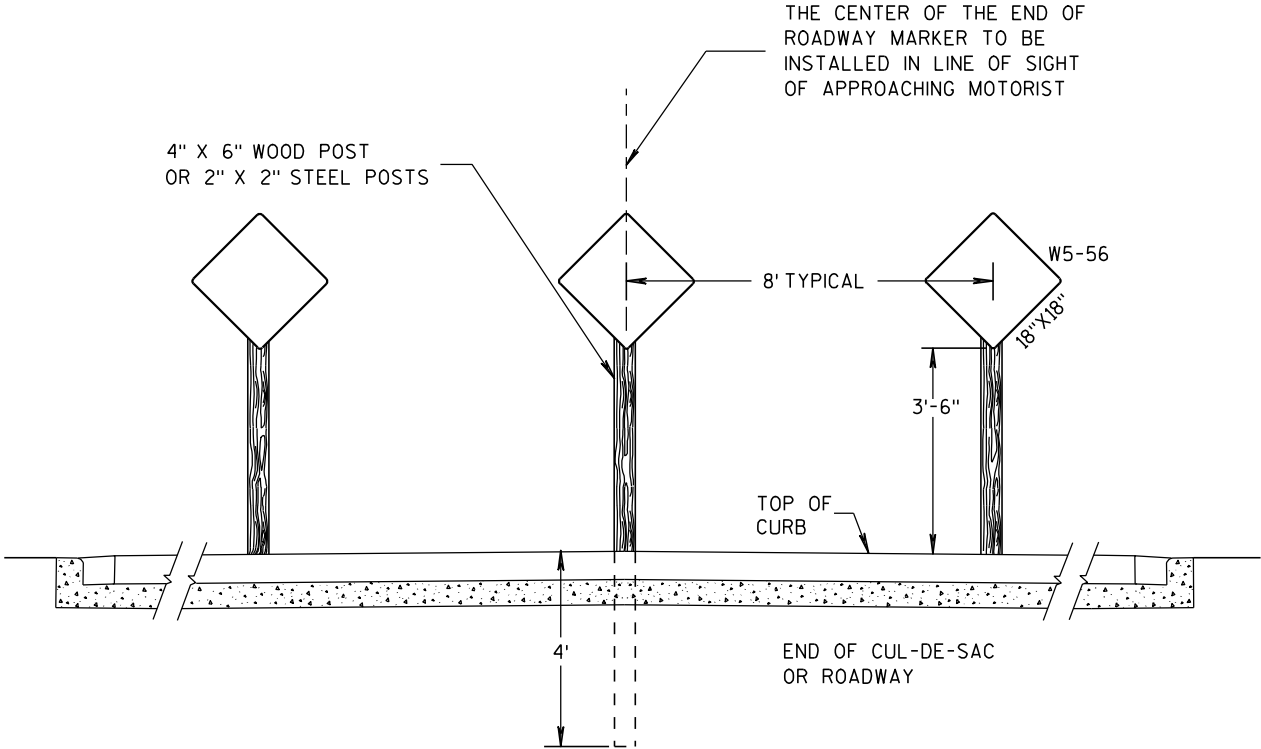
TRAFFIC CONTROL FOR LANE CLOSURE (SUITABLE FOR MOVING OPERATIONS)

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
9/5/06
DATE

/S/ Thomas N. Notbohm
STATE TRAFFIC ENGINEER OF DESIGN

FHWA



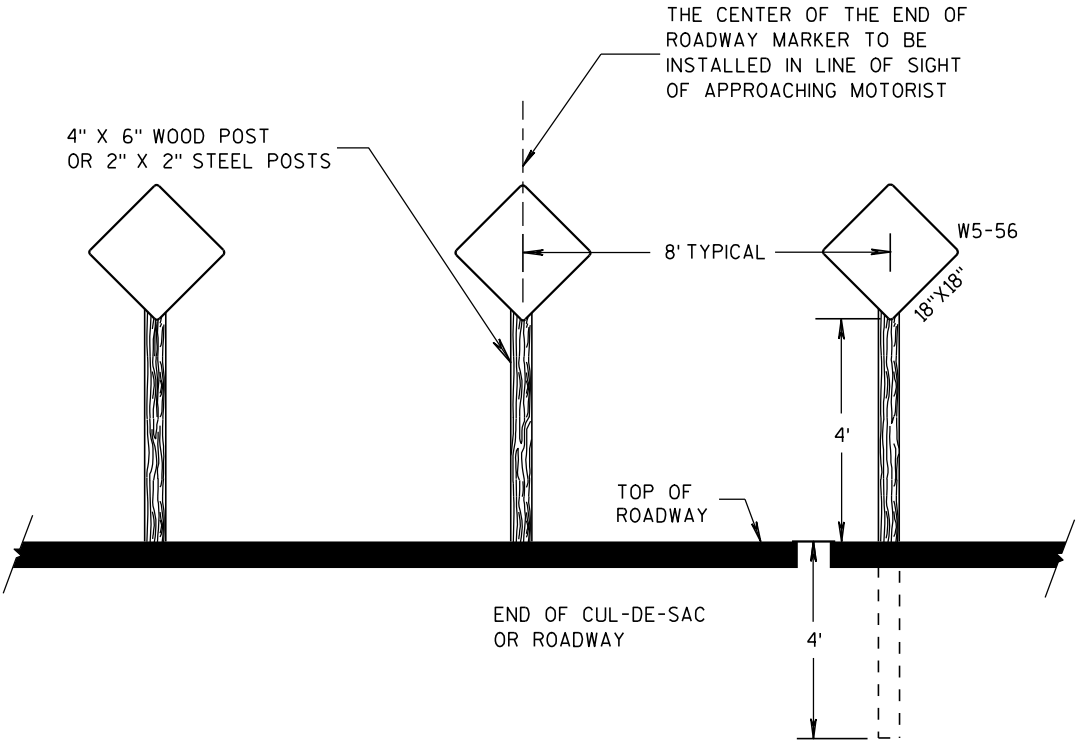
TYPICAL URBAN SIGN INSTALLATION
(WITH CURB & GUTTER)

GENERAL NOTES

SIGN LOCATIONS SHOWN ARE TYPICAL PLACEMENT AND MAY BE ADJUSTED BY THE ENGINEER AS FIELD CONDITIONS DICTATE.

THE MINIMUM NUMBER OF END-OF-ROADWAY SIGNS ARE THREE (AS SHOWN). ADDITIONAL END-OF-ROADWAY SIGNS MAY BE INSTALLED AS FIELD CONDITIONS DICTATE. (SEE SIGNING PLAN).

WHEN BEAMGUARD IS REQUIRED, PLACE END-OF-ROADWAY SIGNING BEHIND BEAMGUARD.



TYPICAL RURAL SIGN INSTALLATION
(WITHOUT CURB & GUTTER)

END-OF-ROADWAY SIGNING	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 8/1/2011 DATE	/S/ Thomas N. Notbohm STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

GENERAL NOTES

THE EXACT NUMBER, LOCATION AND SPACING OF ALL SIGNS AND DEVICES SHALL BE ADJUSTED TO FIT FIELD CONDITIONS AS APPROVED BY THE ENGINEER.

ALL SIGNS ARE 48" X 48" UNLESS OTHERWISE NOTED. IF NECESSARY DUE TO SPACE CONSTRAINTS IN URBAN AREAS, 36" X 36" SIGNS MAY BE USED IF APPROVED BY DISTRICT TRAFFIC UNIT.

"WO" SIGNS ARE THE SAME AS "W" SIGNS EXCEPT THE BACKGROUND IS ORANGE.

SIGNS THAT WILL BE IN PLACE LESS THAN 7 CONTINUOUS DAYS AND NIGHTS MAY BE MOUNTED ON PORTABLE SUPPORTS.

ANY SIGNS TEMPORARY OR EXISTING, WHICH CONFLICT WITH TRAFFIC CONTROL "IN USE" SHALL BE REMOVED OR COVERED AS NEEDED AND AS APPROVED BY THE ENGINEER.

W20-1 AND G20-2A SIGNS ARE NOT REQUIRED IF THE WORK AREA IS WITHIN A LARGER WORK ZONE WHERE THESE SIGNS ARE ALREADY PRESENT. G20-2A SIGNS MAY ALSO BE OMITTED IF DURATION OF WORK IS LESS THAN 7 CONTINUOUS DAYS AND NIGHTS.

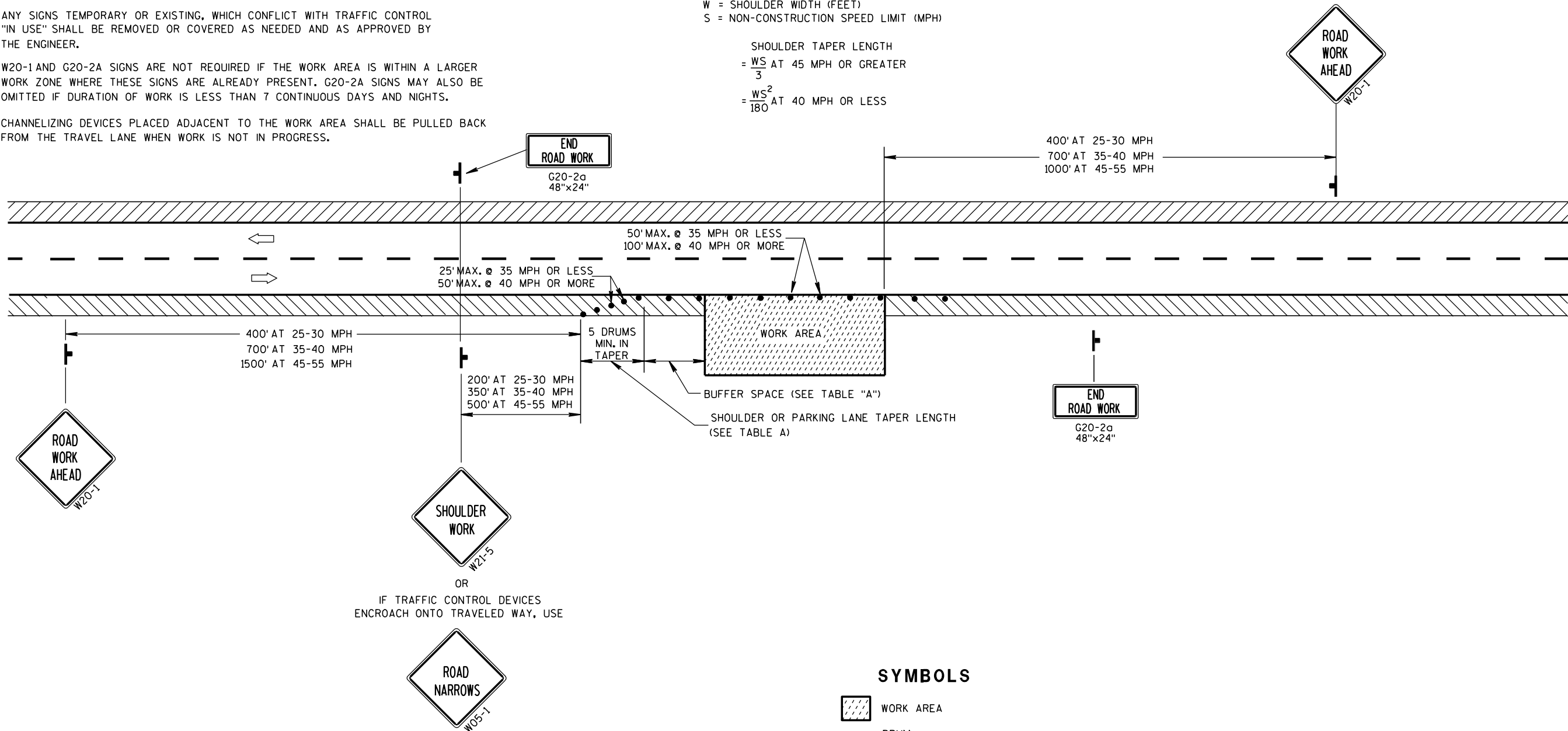
CHANNELIZING DEVICES PLACED ADJACENT TO THE WORK AREA SHALL BE PULLED BACK FROM THE TRAVEL LANE WHEN WORK IS NOT IN PROGRESS.

TABLE A

SHOULDER TAPER LENGTH (FEET)					BUFFER SPACE (FEET)
S	W	4	6	8	
30	20	30	40	50	85
35	30	45	55	70	120
40	40	55	75	90	170
45	60	90	120	150	220
50	70	100	135	170	280
55	75	110	150	185	335

W = SHOULDER WIDTH (FEET)
S = NON-CONSTRUCTION SPEED LIMIT (MPH)

SHOULDER TAPER LENGTH
= $\frac{WS}{3}$ AT 45 MPH OR GREATER
= $\frac{WS^2}{180}$ AT 40 MPH OR LESS



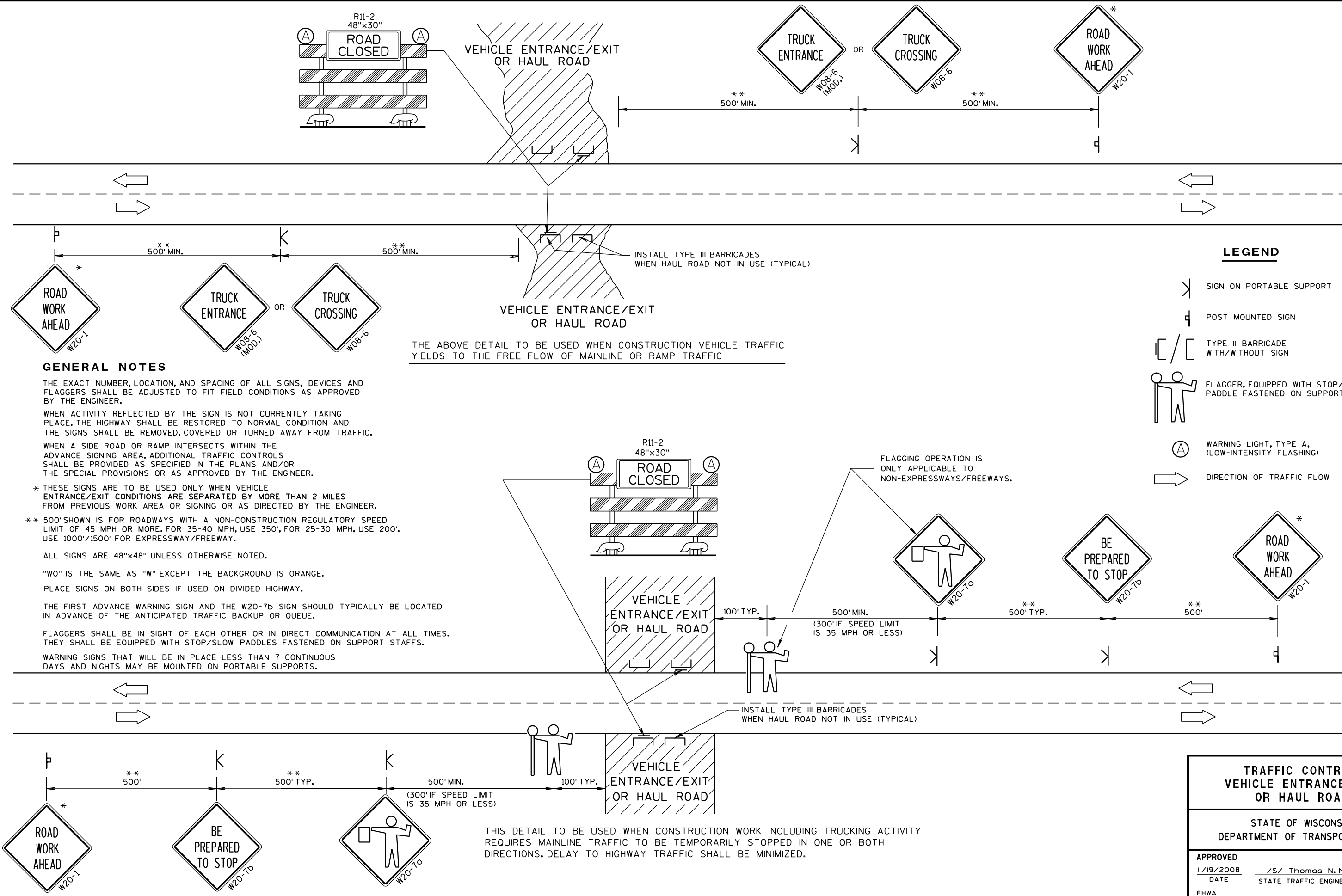
SYMBOLS

- WORK AREA
- DRUM
- POST MOUNTED SIGN
- DIRECTION OF TRAFFIC FLOW

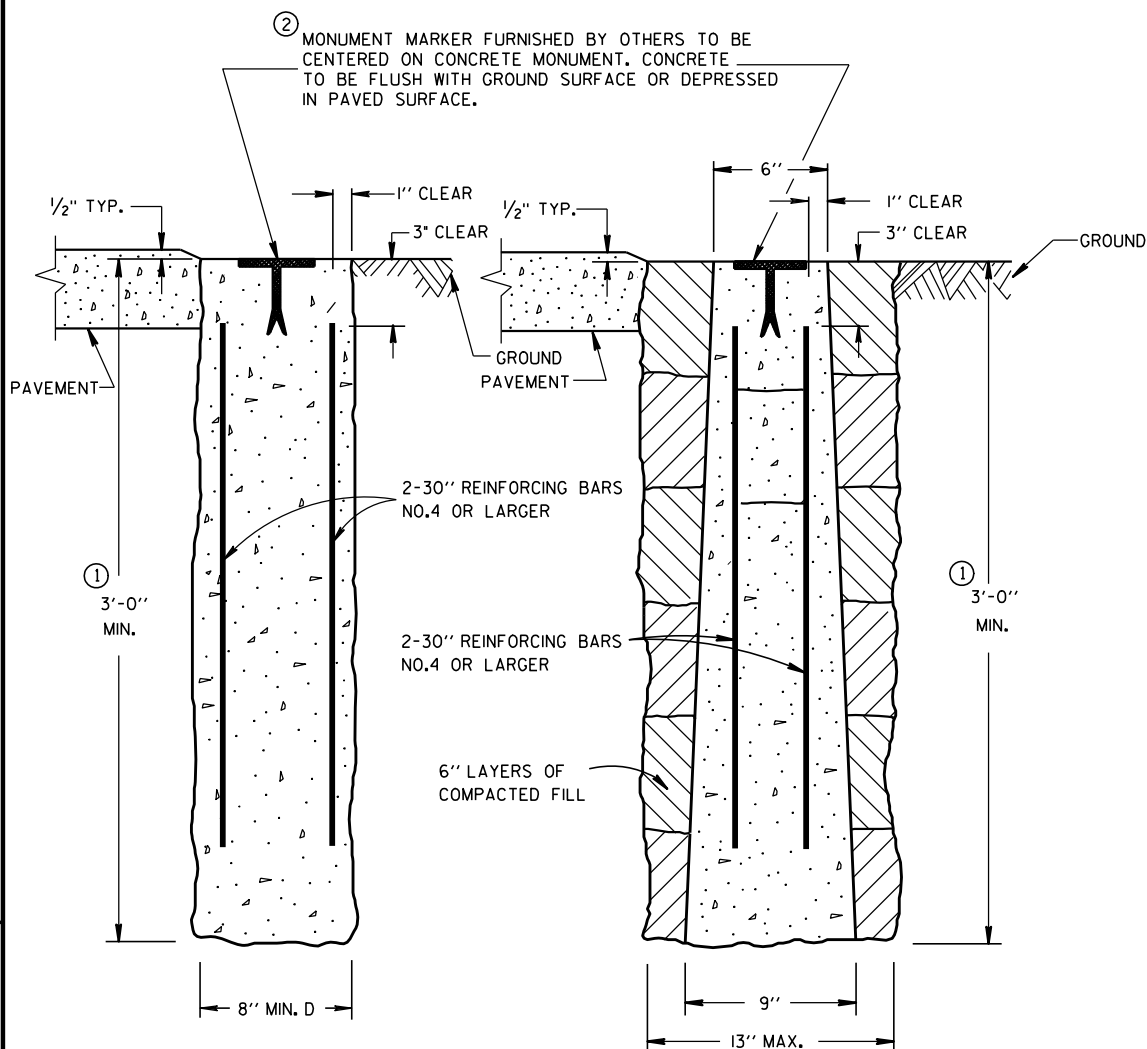
TRAFFIC CONTROL,
WORK ON SHOULDER OR
PARKING LANE,
UNDIVIDED ROADWAY

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED
5/23/00 /S/ Chester J. Spang
DATE CHIEF SIGNS AND MARKING ENGINEER
FHWA



TRAFFIC CONTROL, VEHICLE ENTRANCE/EXIT OR HAUL ROAD	
STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION	
APPROVED 11/19/2008 DATE	/S/ Thomas N. Notbohm STATE TRAFFIC ENGINEER OF DESIGN
FHWA	

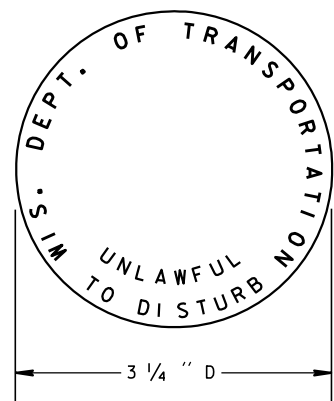


CAST-IN-PLACE

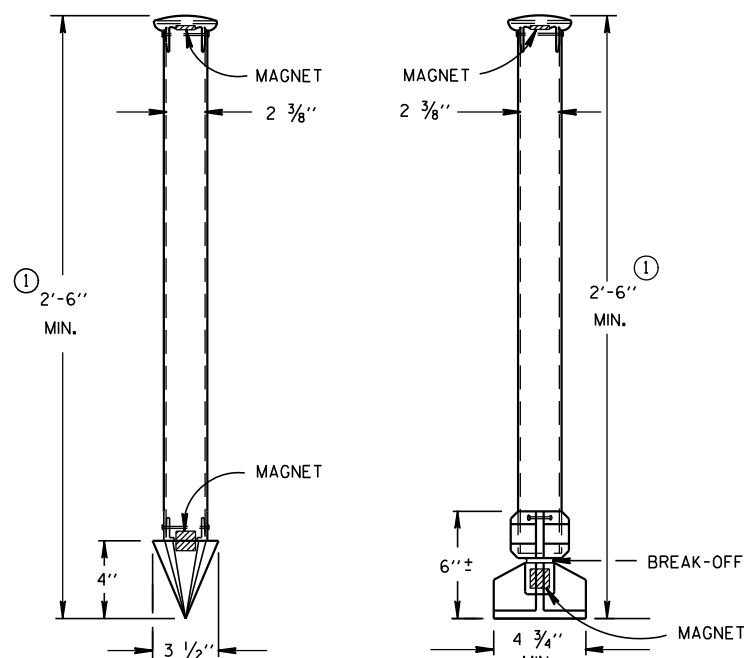
PRECAST

CONCRETE MONUMENTS

TYPE A



② WIS DOT MONUMENT MARKER LOGO
FOR TYPES "A", "C" & "D"



TYPE C

TYPE D

DRIVE-IN MONUMENT

BREAK-OFF MONUMENT

ALUMINUM MONUMENTS

(INCLUDES MARKER)

GENERAL NOTES

DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

DETAILED DRAWINGS OF PROPOSED ALTERNATE DESIGNS FOR METAL MONUMENTS OR MONUMENT COVERS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL.

INSTALLED METAL MONUMENTS MUST BE EASILY DETECTED WITH A DIP NEEDLE. INSERT PERMANENT MAGNETS SHALL BE ATTACHED NEAR THE TOP AND BOTTOM OF THOSE MONUMENTS CONSTRUCTED OF A METAL ALLOY WHICH IS NOT ATTRACTIVE TO A DIP NEEDLE.

THE CAST IRON MONUMENT COVER SHALL BE A "NON-ROCKING" TYPE. ADJUSTMENT OF THE COVER TO GRADE MAY BE ACCOMPLISHED BY THE USE OF MORTAR AND BRICK, OR BY EITHER PRECAST OR CAST-IN-PLACE REINFORCED CONCRETE GRADE RINGS.

MONUMENTS SHALL BE LOCATED AND PLACED AT THE DIRECTION OF THE ENGINEER.

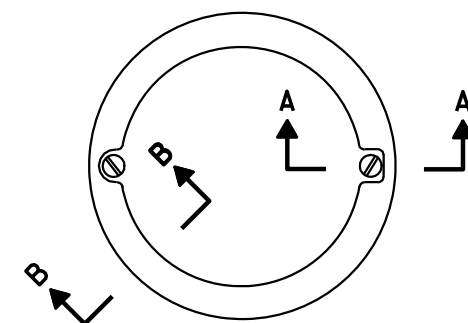
ALUMINUM MONUMENTS AND MONUMENT COVERS SHALL BE MADE FROM AN ALUMINUM AND MAGNESIUM ALLOY AS DETERMINED BY THE MANUFACTURER.

THE MONUMENT COVERS DETAILED ON THIS DRAWING ARE NOT EQUAL ALTERNATES. MONUMENT COVERS SHALL BE CAST IRON UNLESS ALUMINUM IS SPECIFIED ELSEWHERE IN THE CONTRACT.

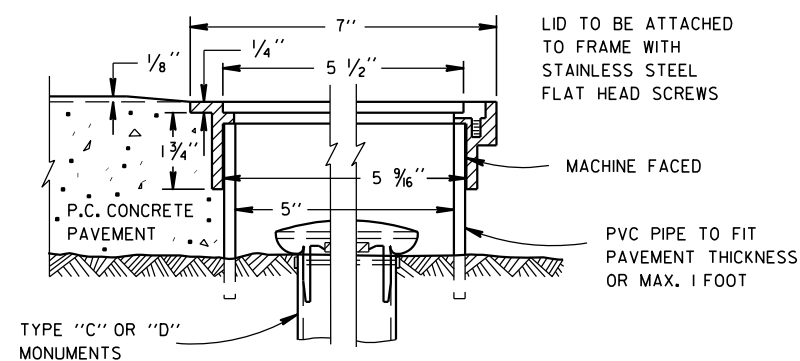
MONUMENT SHALL BE CAST-IN-PLACE CONCRETE UNLESS PRECAST CONCRETE OR ALUMINUM MONUMENTS ARE SPECIFIED IN THE CONTRACT OR PERMITTED BY THE ENGINEER.

① MINIMUM LENGTH SHALL BE 4'-0" FOR MONUMENTS INSTALLED IN PAVED AREAS.

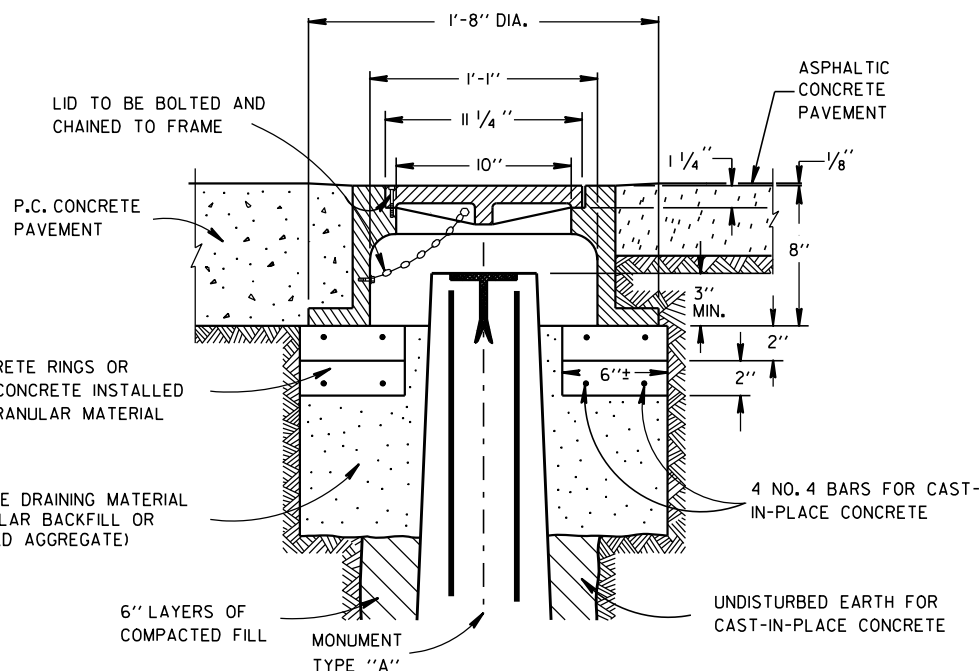
② AN OFFICIAL COUNTY MONUMENT MARKER SUPPLIED BY A COUNTY MAY BE REQUIRED FOR SOME SECTION CORNERS AND WITNESS MONUMENTS INSTEAD OF THIS WIS DOT MARKER.



TOP VIEW

SECTION B-B SECTION A-A
ALUMINUM MONUMENT COVER

(APPROXIMATE WEIGHT 2 LBS)
(FOR CONCRETE PAVEMENT ONLY)



CAST IRON MONUMENT COVER

(APPROXIMATE WEIGHT - 95 LBS.)

LANDMARK REFERENCE
MONUMENTS AND COVERS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION

APPROVED

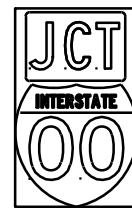
9/22/1999

DATE

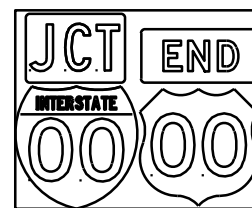
FHWA

/S/ Rory L. Rhinesmith
CHIEF ROADWAY DEVELOPMENT ENGINEER

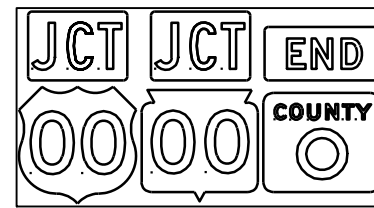
TYPICAL ASSEMBLIES



J1-1



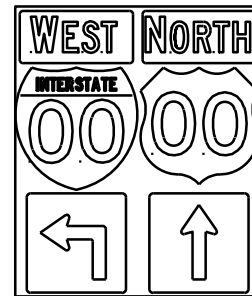
J1-2



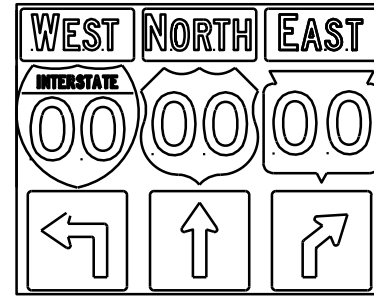
J1-3



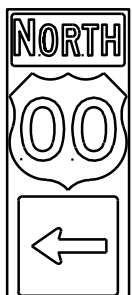
J2-1



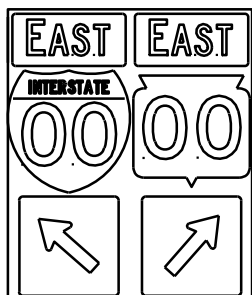
J2-2



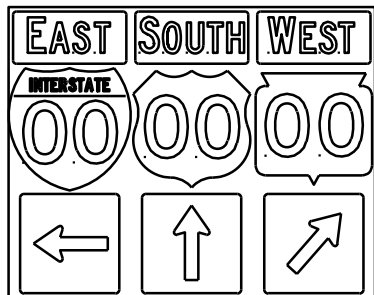
J2-3



J3-1



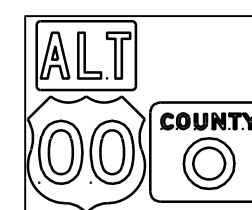
J3-2



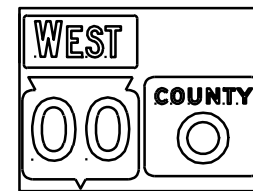
J3-3



J4-1



J4-2



J4-2



J13-1



J12-1



J32-1



J33-1



J23-1



J22-1

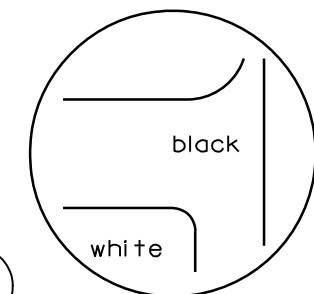
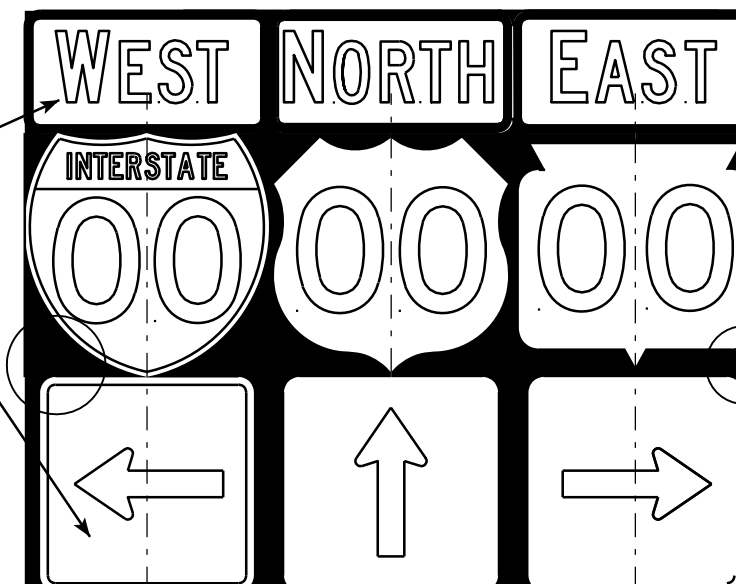
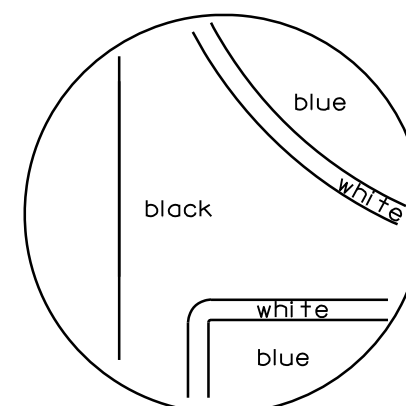


JV

NOTES

- Signs are Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- Color:
Background - Black Non-reflective
Message - see Note 5
- Message Series - See Note 5
- Corners shall be square since base material is plywood.
- The colors and message spacing on each marker shall be according to the applicable route marker panel specifications.
- Certain marker heads require the component pieces to be the same color. As an example, all the components used with an M1-1 Interstate marker shall be blue.
- Single panel j-assemblies shall only be used with route marker shields that are same size. If the route marker shields are different size use multiple piece component.
- Route assemblies that have 24 inch route shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have one horizontal splice between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 inches or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.
- Route assemblies that have 36 inch shields and have dimensions greater than 48 inches (both vertical and horizontal) shall have two horizontal splices. One horizontal splice shall be between the cardinal direction and route shields and the other horizontal splice shall be between the arrows and route shields. Vertical splices shall not be used on route assemblies with a horizontal dimension of 144 or less. The contractor shall not use more than one vertical joint per sign and the joint shall be between route shields.

[blue background with interstate]



[black background]

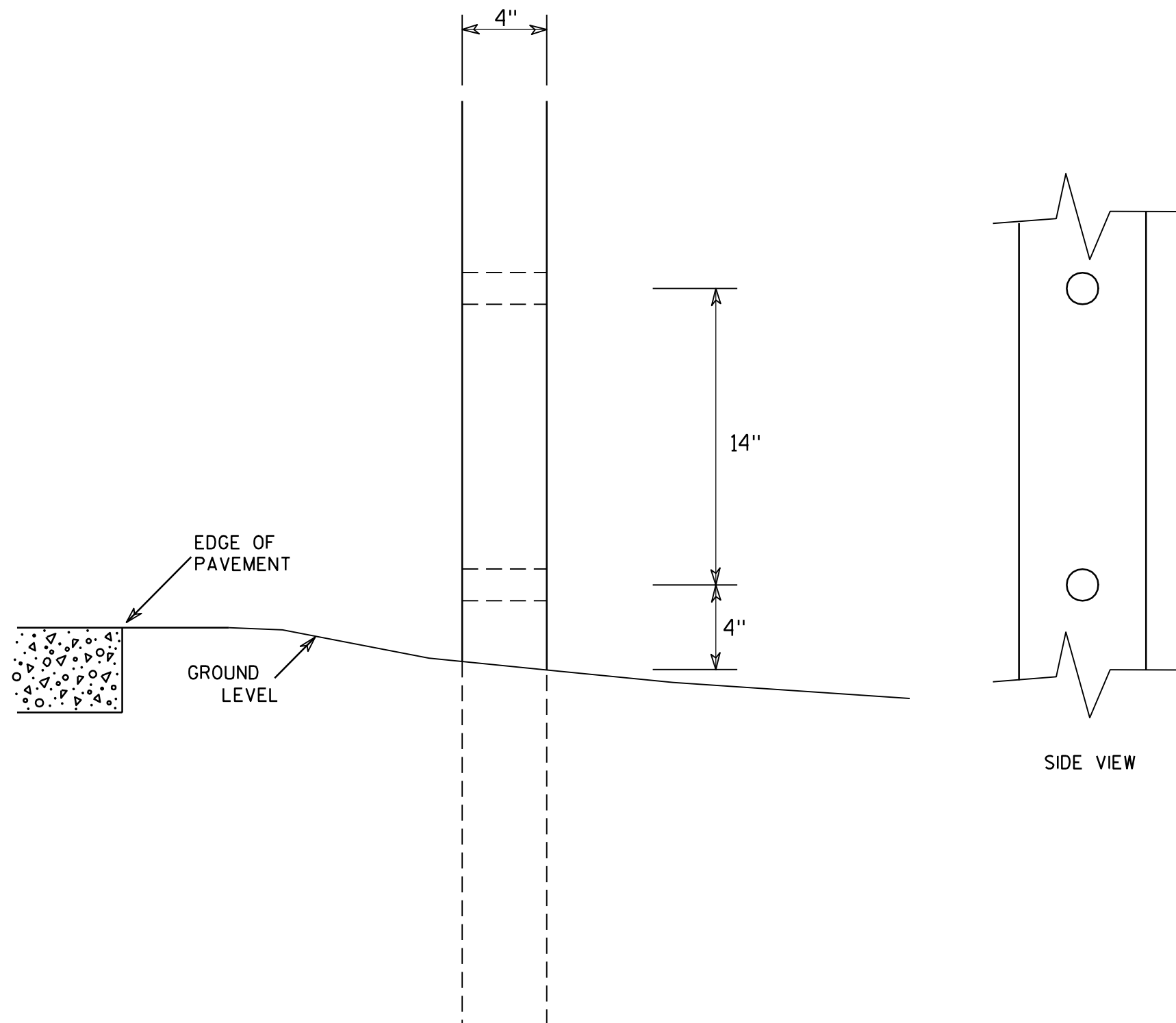
ROUTE MARKERS & COMPONENTS IN TYPICAL ASSEMBLIES	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 10/21/09	PLATE NO. A2-1S.6

PROJECT NO:

SHEET NO:

E

7



GENERAL NOTES

1. All 4 x 6 Wood Posts shall be modified by having two 1½" diameter holes drilled perpendicular to the roadway centerline.

7

4 X 6 WOOD POST MODIFICATIONS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED

Chester J. Spang
for State Traffic Engineer

DATE 3/27/97

PLATE NO. A4-11.2

PROJECT NO:

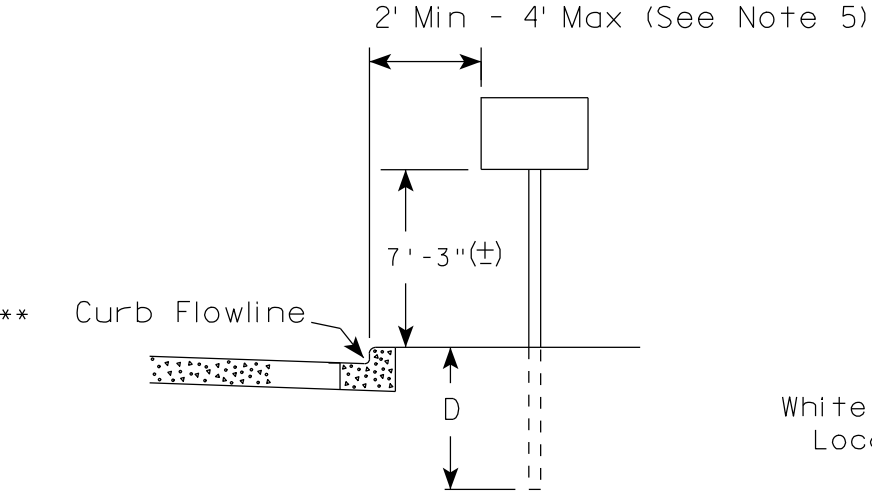
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COUNTY:

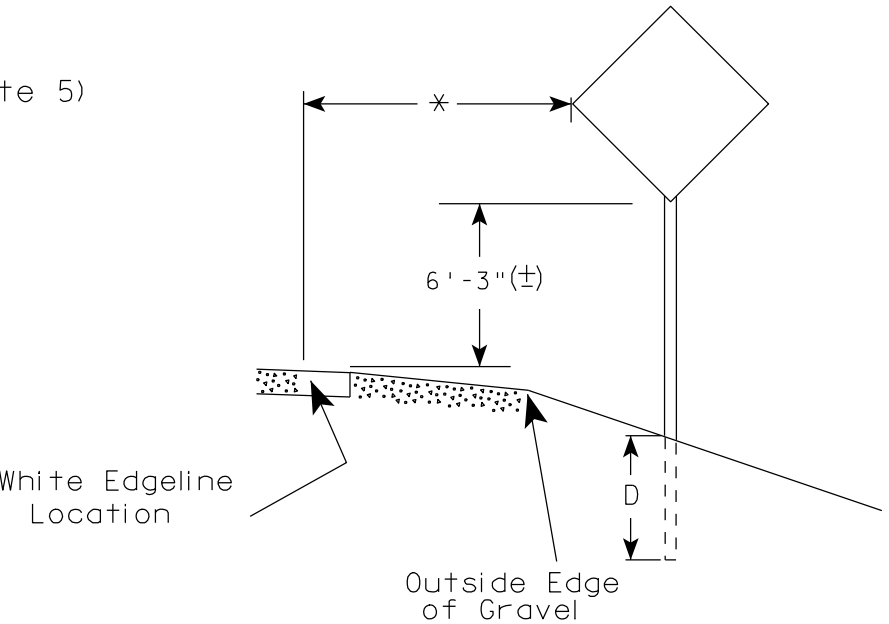
SHEET NO:

E

URBAN AREA



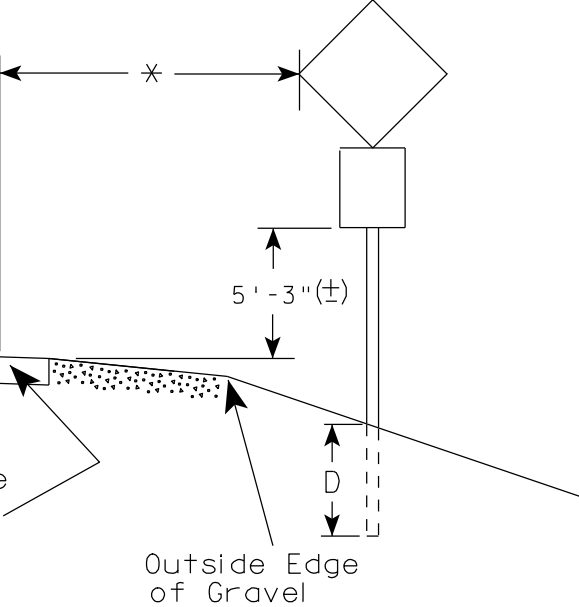
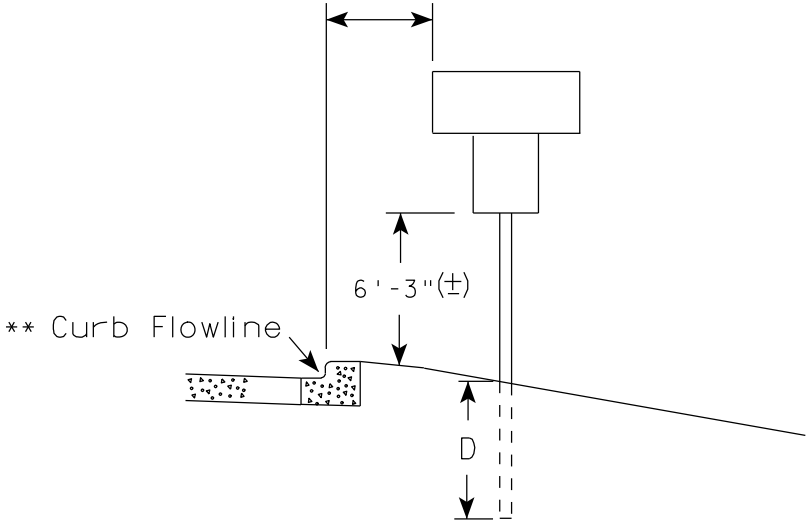
RURAL AREA (See Note 2)



GENERAL NOTES

1. Signs wider than 4 feet or larger than 20 sq. ft. shall be mounted on multiple posts. Refer to plate A4-4.
2. If signs are mounted on barrier wall, see A4-10 sign plate.
3. For expressways and freeways, mounting height is 7'- 3" (±) or 6'-3" (±) depending upon existence of a sub-sign.
4. Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
5. Minimum mounting height for signs mounted on traffic signal poles is 5'- 3" (±).
6. Offset distance shall be consistent with existing signs or consistent throughout length of project.
7. The (±) tolerance for mounting height is 3 inches.
8. Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the Engineer.
9. The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (±).

2' Min - 4' Max (See Note 5)



POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

✱✱ The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

TYPICAL INSTALLATION OF PERMANENT TYPE II SIGNS ON SINGLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 9/21/2011 PLATE NO. A4-3.16

GENERAL NOTES

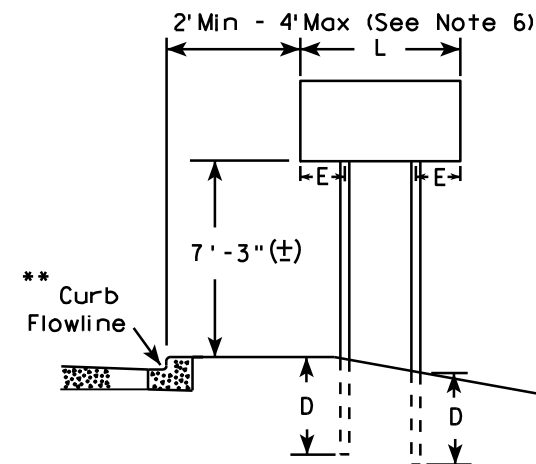
- For multiple post installations, individual post spacing shall be greater than 3'-6".
- See tables below for required number of posts.
- For expressways and freeways, mounting height is 7'-3" (±) or 6'-3" (±) depending upon existence of sub-sign.
- The (±) tolerance for mounting height is 3 inches.
- Minimum mounting height for J assemblies (A4-5) is 7'-3" (±) or 6'-3" (±) per urban or rural detail respectively.
- Offset distance shall be consistent with existing signs or consistent throughout length of project.
- Folding stop signs (R1-1F) shall be mounted at a height of 5'-3" (±) or as directed by the engineer.
- The Double Arrow sign (W12-1) shall be mounted at a height of 2'-3" (±). The Chevron sign (W1-8), Roundabout Chevron panel (R6-4B), Clearance Markers (W5-52), Mile Markers (D10 series) & End of Road Markers (W5-56 & W5-56A) shall be mounted at a height of 4'-3" (±).

* 6 feet from edge of a paved shoulder or 12 feet from the edge of pavement (edge line location) or 2 feet from outside edge of gravel, whichever is greater unless directed by project engineer.

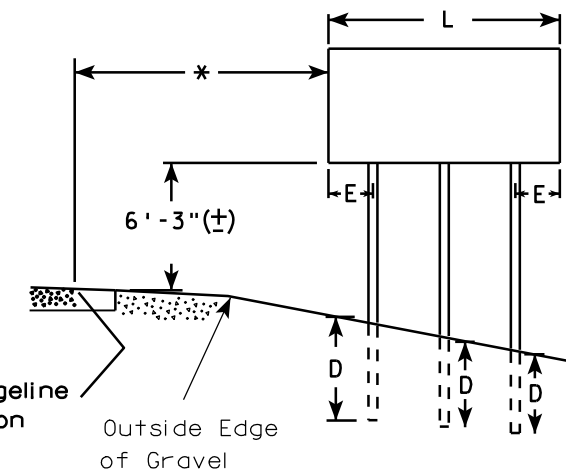
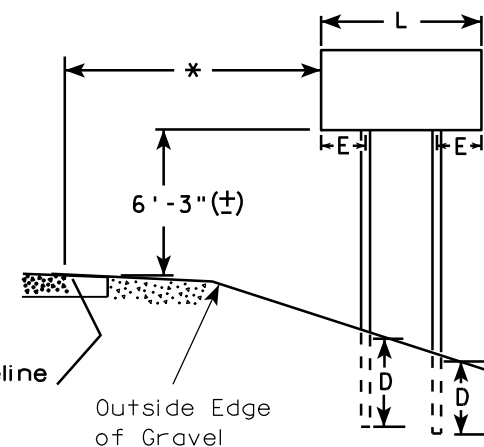
** The existence of curb and gutter does not in itself mandate the vertical clearance illustrated. That height is typically measured where there is sidewalk adjacent to the roadway or parking is permitted. In the absence of sidewalk vertical clearance is measured from the top of the curb. Offset of signs is measured from the flow line.

*** See A4-3 sign plate for signs 4' or less in width or 20 S.F. or less in area.

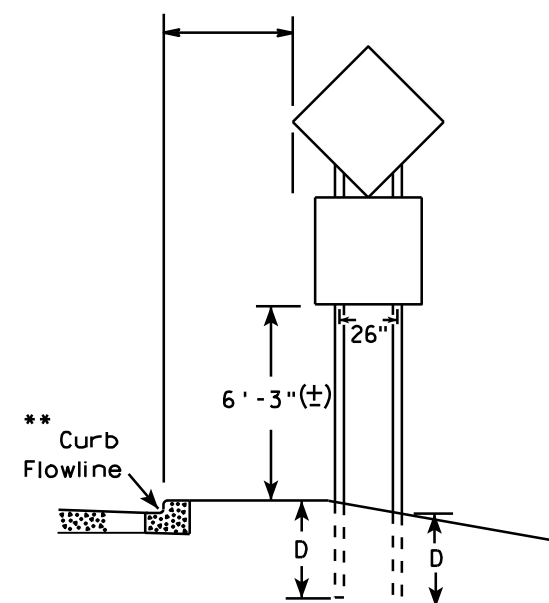
URBAN AREA



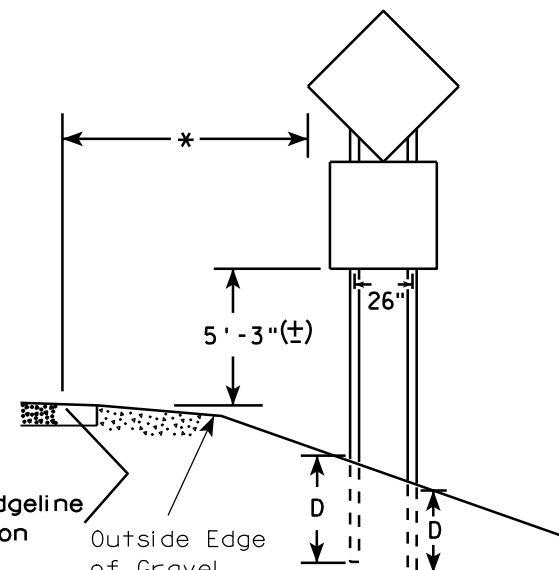
RURAL AREA (See Note 3)



2' Min - 4' Max (See Note 6)



48" DIAMOND WARNING SIGN



48" DIAMOND WARNING SIGN

SIGN SHAPE OTHER THAN DIAMOND (TWO POSTS REQUIRED)

L	E
Greater than 48" Less than 60"	12"
60" to 120"	L/5

SIGN SHAPE OTHER THAN DIAMOND (THREE POSTS REQUIRED)

L	E
Greater than 120" less than 168"	12"

SIGN SHAPE OTHER THAN DIAMOND (FOUR POSTS REQUIRED)

L	E
168" and greater	12"

POST EMBEDMENT DEPTH

Area of Sign Installation (Sq. Ft.)	D (Min)
20 or Less	4'
Greater than 20	5'

TYPICAL INSTALLATION OF TYPE II SIGNS ON MULTIPLE POSTS

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
For State Traffic Engineer

DATE 9/21/2011 PLATE NO. A4-4.11

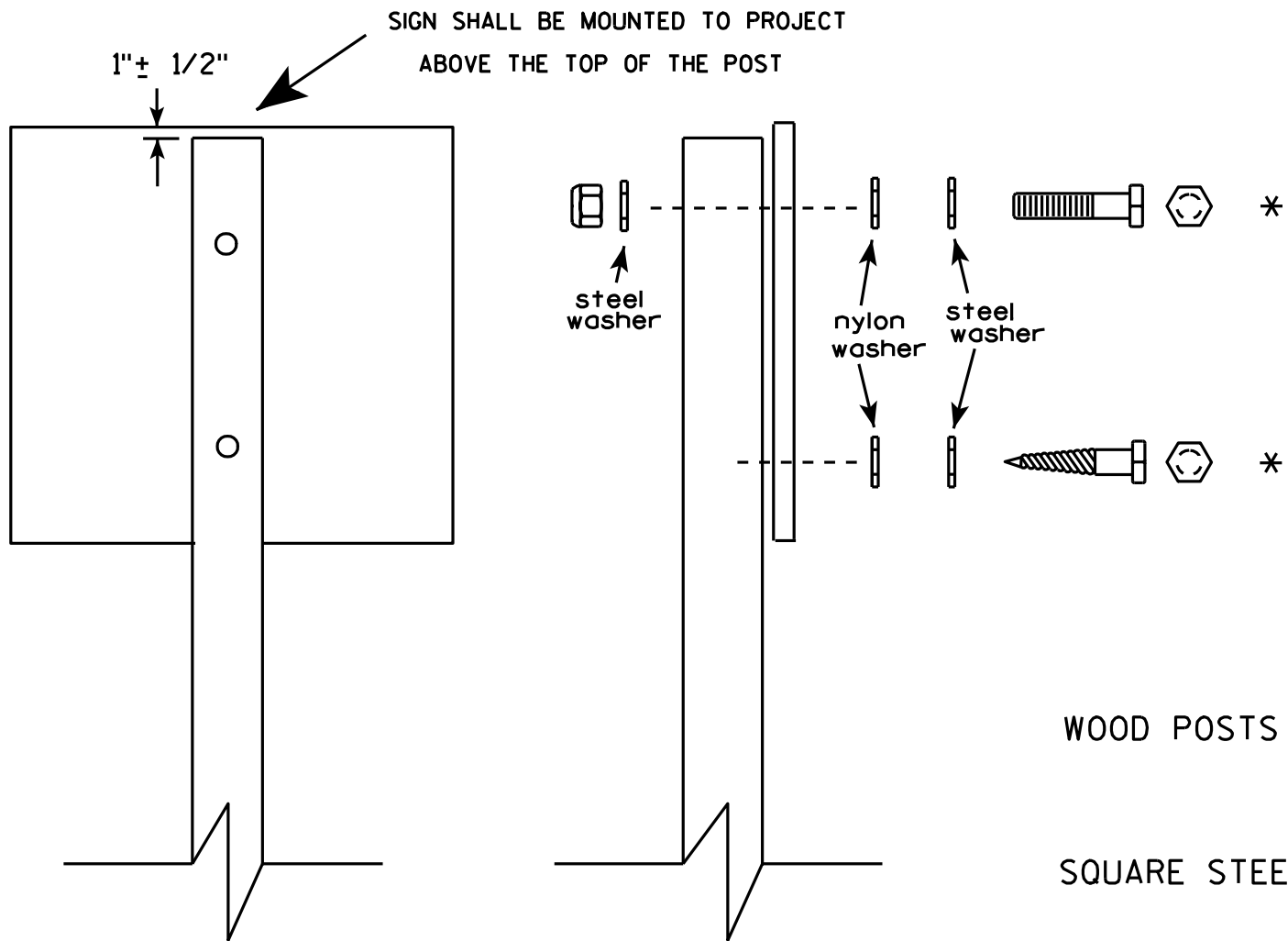
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E

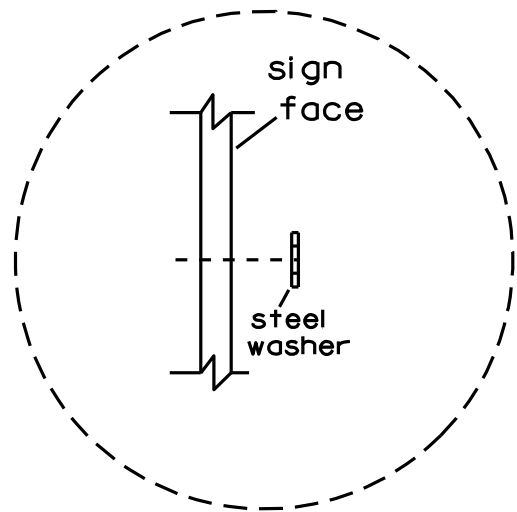


Nuts, bolts and lags used for mounting signs shall have hexagonal heads and shall be either :

- a. Hot dip galvanized in accordance with ASTM Designation: A 153, Class D, or SC 3
- b. Electro-galvanized in accordance with ASTM Designation : B 633, TYPE III, SC 3.

Threads on bolts and nuts shall be manufactured with sufficient allowance for the cadmium plate or galvanized coating to permit the nuts to run freely on the bolts.

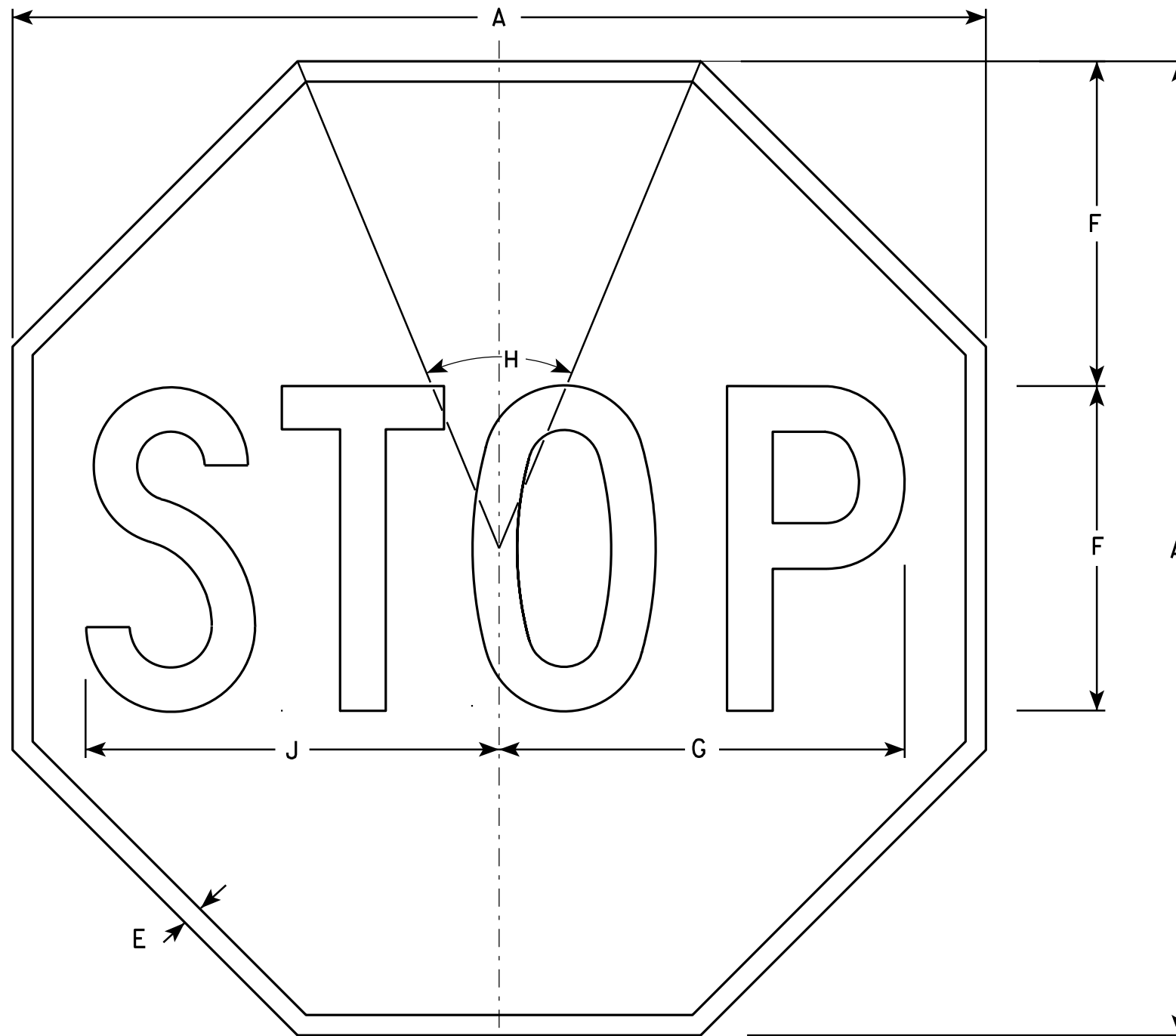
- WOOD POSTS (4" x 4" or 4" x 6")
LAG SCREWS - 3/8" X 3"
MACHINE BOLTS - 5/16" X 6-1/2" or 7" Length w/ nuts
- SQUARE STEEL POSTS (2" x 2")
MACHINE BOLTS - 3/8" X 3-1/4" Length w/ nuts
RIVETS - 9/32" (6605-9-6) BULB-TITE, TRI-FOLD, ALUMINUM BODY/MANDREL
O.D. FLANGE .720-.765 INCH, GRIP RANGE .042-.375 INCH
- WASHERS (ALL POSTS) -
1-1/4" O.D. X 3/8" I.D. X 1/16" STEEL
1-1/4" O.D. X 3/8" I.D. X .080 NYLON for all Type H signs.



Washer Placement when Sign Has Other Than Type H or Type F Face

* Two different fastening systems are shown for illustration purposes. On any individual sign, either one or the other system shall be used. Actual number of fasteners per sign varies with the sign area, but normally there are two. For a single post installation, all signs greater than 9 sq. ft. require the use of 3 fasteners.

ATTACHMENT OF SIGNS TO POSTS	
WISCONSIN DEPT OF TRANSPORTATION	
APPROVED	<i>Matthew R. Rauch</i> For State Traffic Engineer
DATE 3/23/10	PLATE NO. A4-8.7



NOTES

- 1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Red
Message - White
- 3. Message Series - C

R1-1

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	24				3/8	8	10	45°		10 1/4																	3.31
2S	30				5/8	10	12 1/2	45°		12 3/4																	5.18
2M	36				3/4	12	15	45°		15 3/8																	7.46
3	36				3/4	12	15	45°		15 3/8																	7.46
4	48				1	16	20	45°		20 1/2																	13.25
5	48				1	16	20	45°		20 1/2																	13.25
6	18				3/8	6	7 3/4	45°		7 3/4																	1.86
7	12				1/4	4	5	45°		5 1/8																	0.78

STANDARD SIGN
R1 - 1

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 12/03/10 PLATE NO. R1-1.12

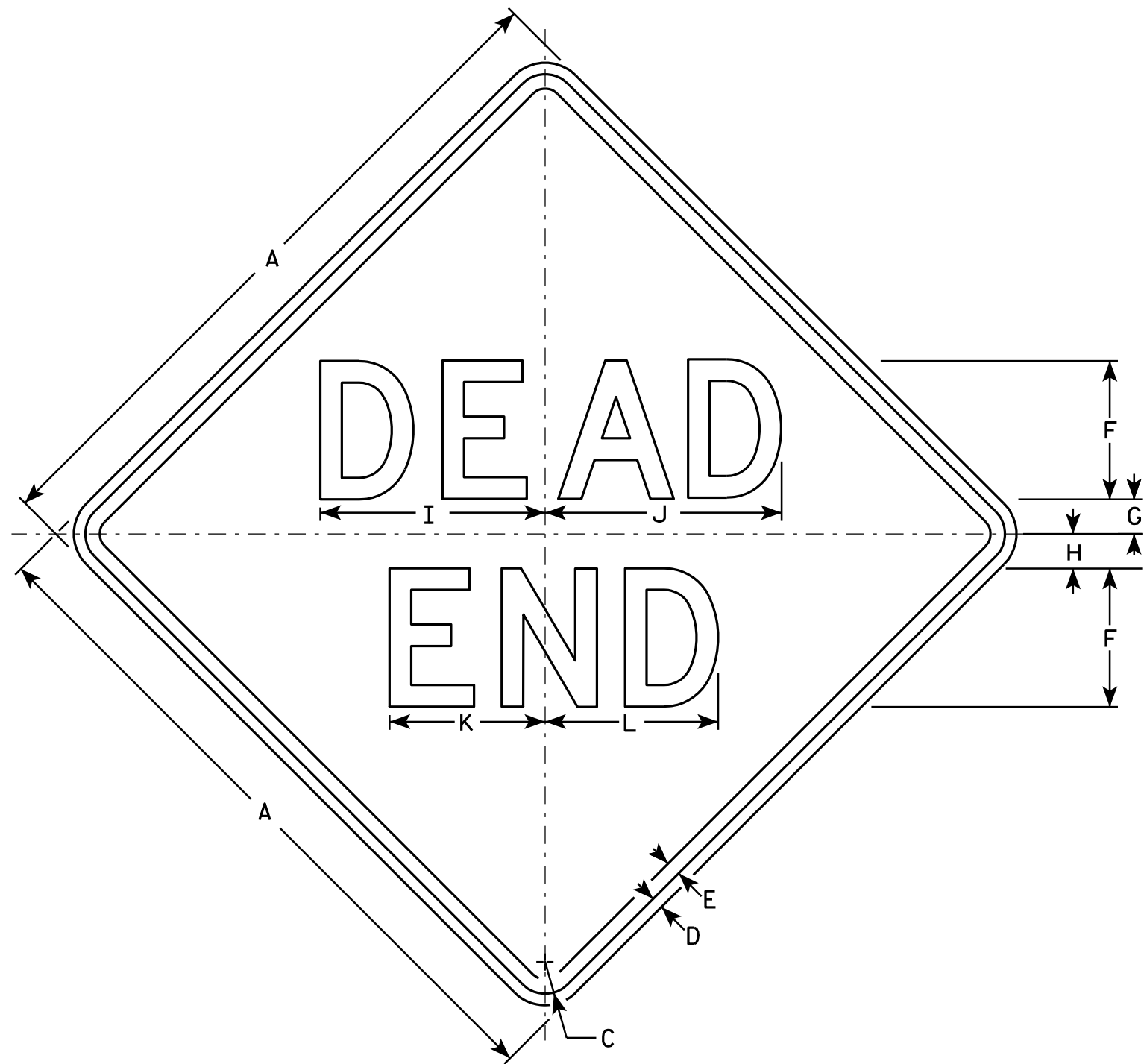
PROJECT NO:

HWY:

COUNTY:

SHEET NO:

E



W14-1

NOTES

1. Sign is Type II - Type H Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
2. Color:
Background - Yellow
Message - Black
3. Message Series - D
4. Corners may be square or rounded when base material is plywood but borders shall be rounded as shown. When base material is metal, the corners and borders shall be rounded.

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area, sq. ft.
1	24		1 1/8	3/8	1/2	5	1	2	8 1/4	8 5/8	5 5/8	6 1/4															4.0
2S	30		1 3/8	1/2	5/8	6	1 1/2	2 1/2	9 3/4	10 1/4	6 3/4	7 1/2															6.25
2M	30		1 3/8	1/2	5/8	6	1 1/2	2 1/2	9 3/4	10 1/4	6 3/4	7 1/2															6.25
3	36		1 5/8	5/8	3/4	7	2	3	11 3/8	12	7 7/8	8 3/4															9.0
4																											
5																											

STANDARD SIGN
W14-1

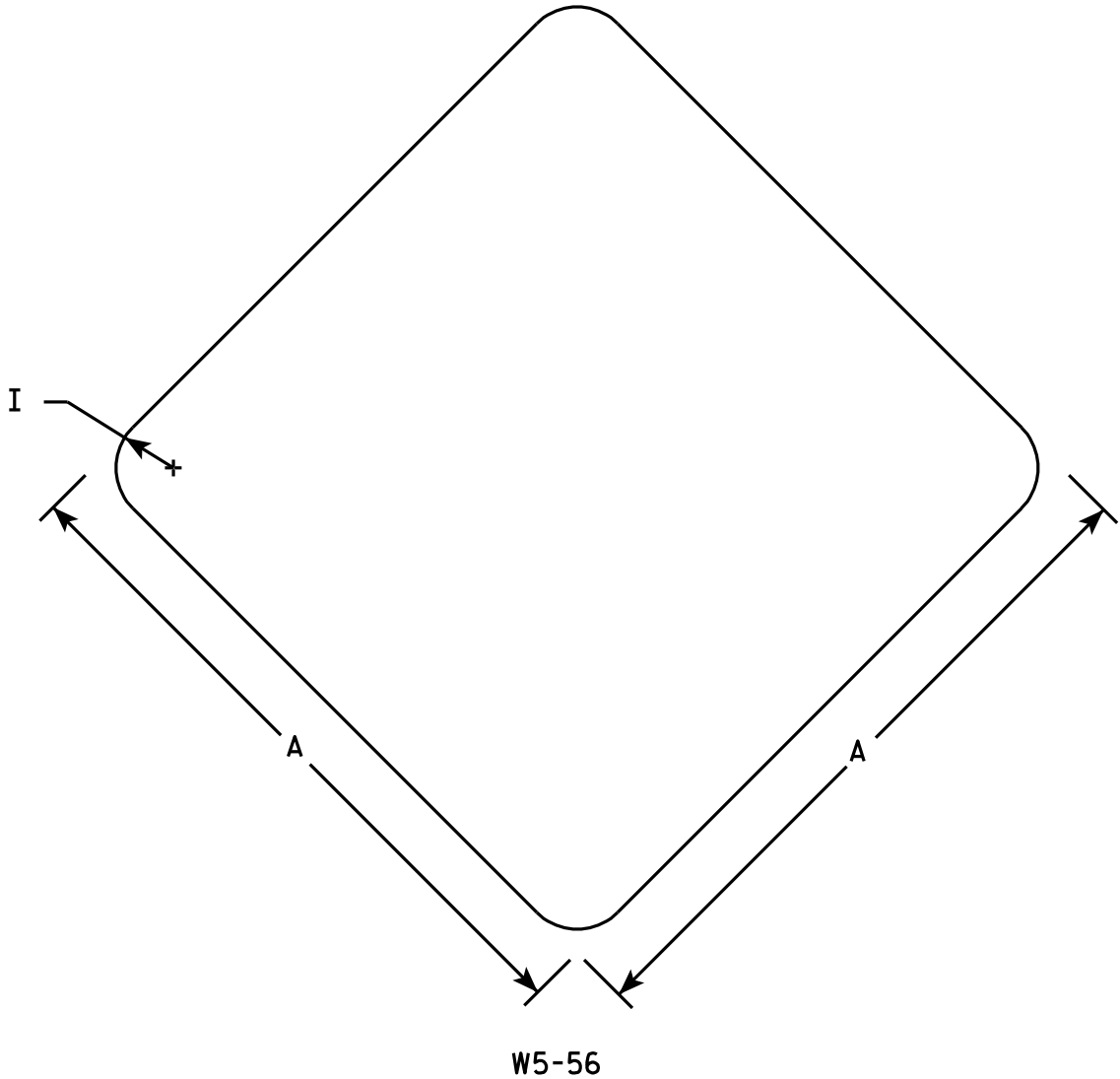
WISCONSIN DEPT OF TRANSPORTATION

APPROVED Matthew R. Rauch
for State Traffic Engineer
DATE 3/16/11 PLATE NO. W14-1.6

PROJECT NO: HWY: COUNTY: SHEET NO: E

NOTES

- 1. Sign is Type II - Type SH Reflective - reference WIS DOT Standard Specification for HIGHWAY and STRUCTURE CONSTRUCTION latest edition.
- 2. Color:
Background - Red
- 3. Corners may be square or rounded when base material is plywood. When base material is metal the corners shall be rounded.



7

7

SIZE	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Area sq. ft.
1	12								1																		1.0
2S	18								1 1/2																		2.25
2M	18								1 1/2																		2.25
3																											
4																											
5																											

STANDARD SIGN

W5 - 56

WISCONSIN DEPT OF TRANSPORTATION

APPROVED *Matthew R. Rauch*
for State Traffic Engineer

DATE 11/2/10 PLATE NO. W5-56.6

PROJECT NO:

HWY:

COUNTY:

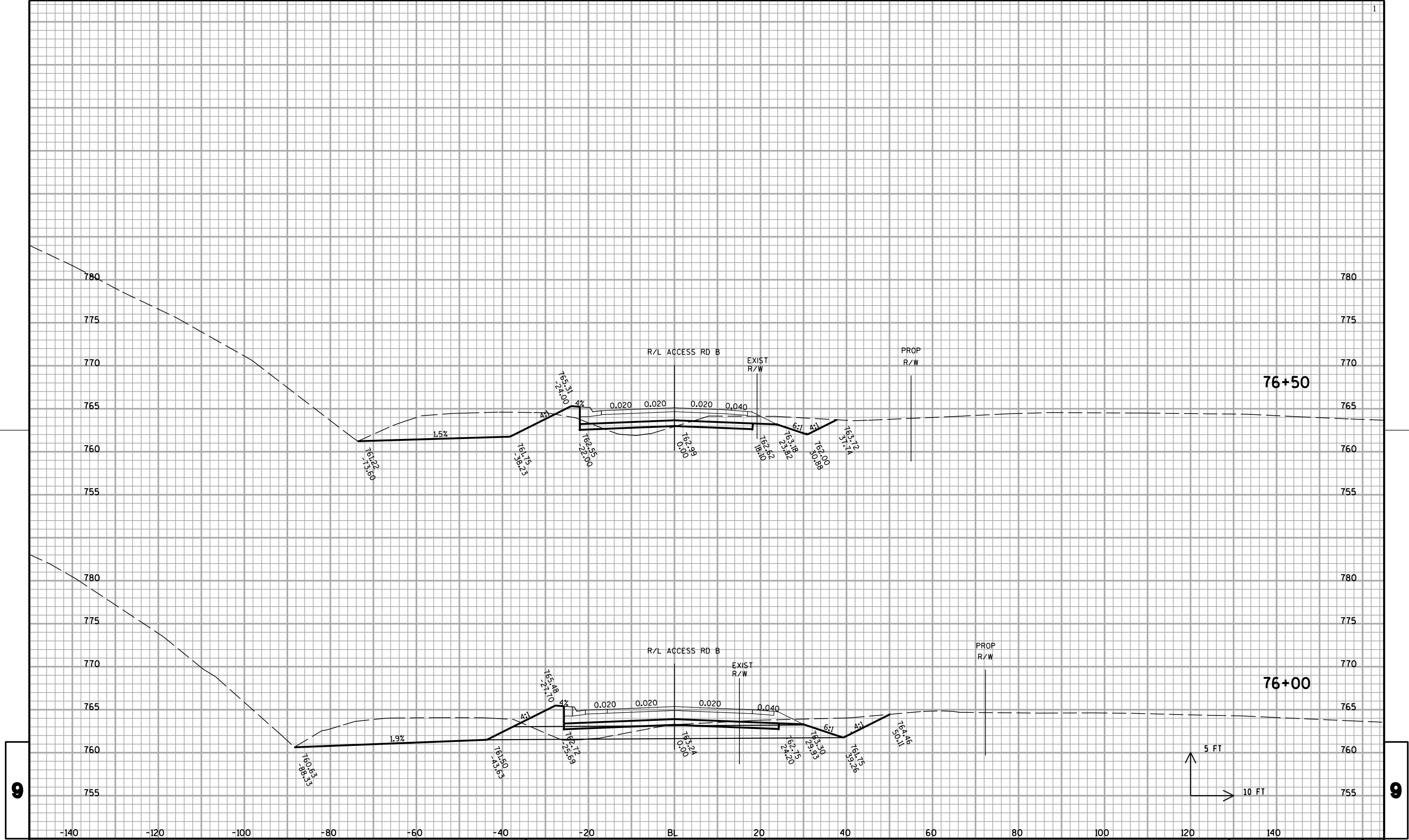
SHEET NO:

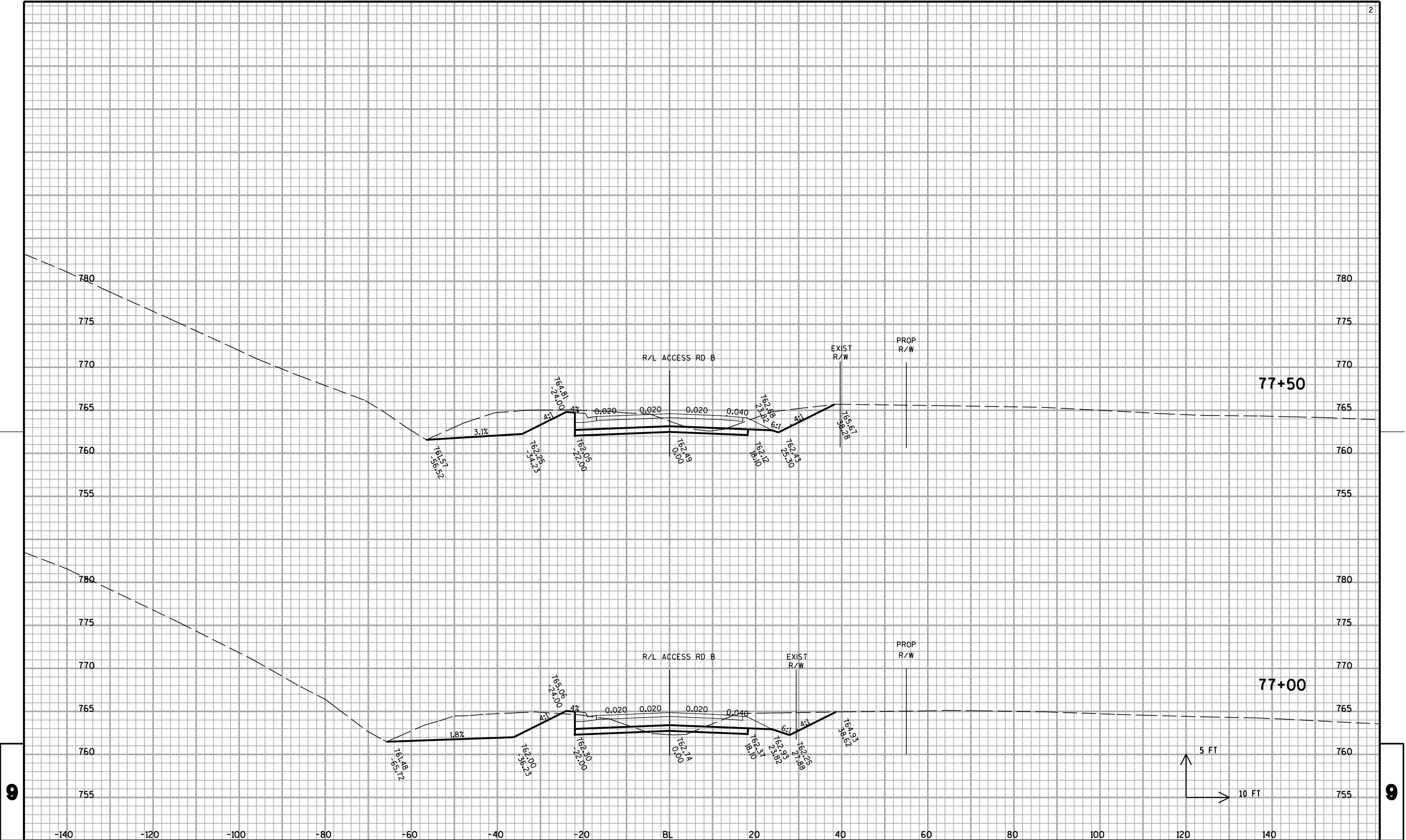
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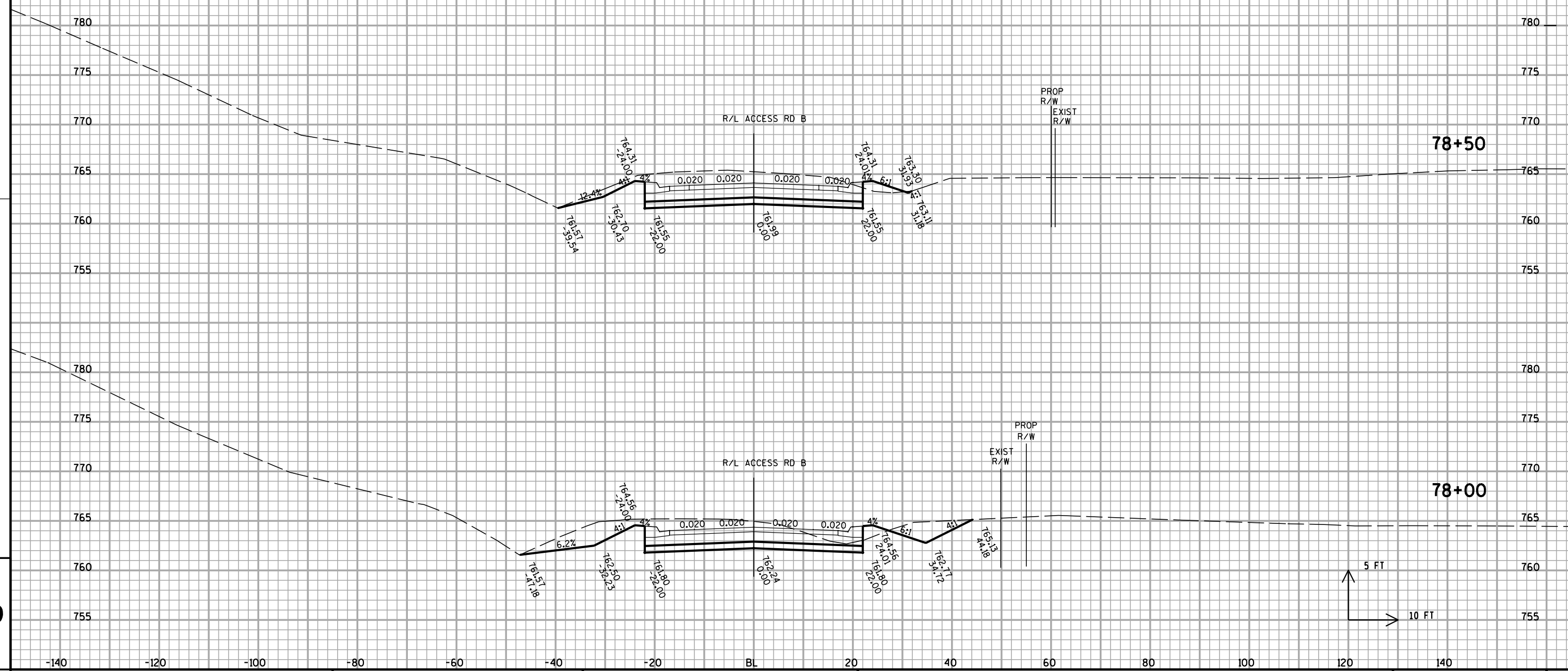
		ACCESS ROAD B						Unadjusted Mass Ordinate
		AREA (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY) (Unadjusted)		
		Cut	Fill	Cut	Fill	Cut	Fill	
STATION	Distance					1.00	1.00	
74+21	0.00							
74+50	29.00	451	6	242	3	242	3	239
75+00	50.00	266	53	664	54	906	57	849
75+50	50.00	225	56	455	101	1,361	158	1,202
76+00	50.00	163	42	359	91	1,720	249	1,471
76+50	50.00	141	15	281	53	2,001	302	1,700
77+00	50.00	152	4	271	18	2,273	319	1,953
77+50	50.00	151	0	281	4	2,553	323	2,230
78+00	50.00	158	5	286	5	2,839	328	2,512
78+50	50.00	151	5	286	9	3,126	337	2,788
79+00	50.00	153	15	281	19	3,407	356	3,051
79+50	50.00	200	29	327	41	3,734	397	3,337
79+80	30.00	250	0	250	16	3,984	413	3,571
ACCESS ROAD B TOTAL				3,742	410	3,984	413	3,571

		58th Road						Unadjusted Mass Ordinate
		AREA (SF)		Incremental Vol (CY) (Unadjusted)		Cumulative Vol (CY) (Unadjusted)		
		Cut	Fill	Cut	Fill	Cut	Fill	
STATION	Distance					1.00	1.00	
50+50		0	0	0	0	0	0	0
50+75	25.00	16	0	8	0	8	0	8
51+00	25.00	26	0	19	0	27	0	27
51+25	25.00	84	0	51	0	78	0	78
51+50	25.00	87	2	79	1	157	1	156
51+75	25.00	29	47	54	23	210	24	187
52+00	25.00	0	0	13	22	224	46	178
52+25	25.00	0	0	0	0	224	46	178
52+50	25.00	38	2	17	1	241	46	195
52+75	25.00	20	2	27	2	268	48	220
53+00	25.00	14	0	16	1	284	49	235
53+25	25.00	10	0	11	0	295	49	246
53+50	25.00	11	0	10	0	305	49	256
53+75	25.00	0	0	5	0	310	49	261
58TH ROAD TOTAL				283	49	310	49	261

STATION		Distance		SWALE 2							Mass Ordinate		
				AREA (SF)			Incremental Vol (CY) (Unadjusted)			Cumulative Vol (CY) (Unadjusted)			
				Cut	Salvaged/Unusable Pavement Material	Fill	Cut	Salvaged/Unusable Pavement Material	Fill	Cut 1.00		Salvaged/Unusable Pavement Material 1.00	Expanded Fill 1.00
200+00	50.00	0	0	0	0	0	0	0	0	0	0		
200+50	50.00	16	6	0	14	6	0	14	6	0	9		
201+00	50.00	0	0	0	15	6	0	29	11	0	18		
201+50	50.00	10	0	0	10	0	0	39	11	0	28		
201+95	45.00	16	0	0	22	0	0	61	11	0	50		
SWALE 2 TOTAL					61	11	0	61	11	0	50		

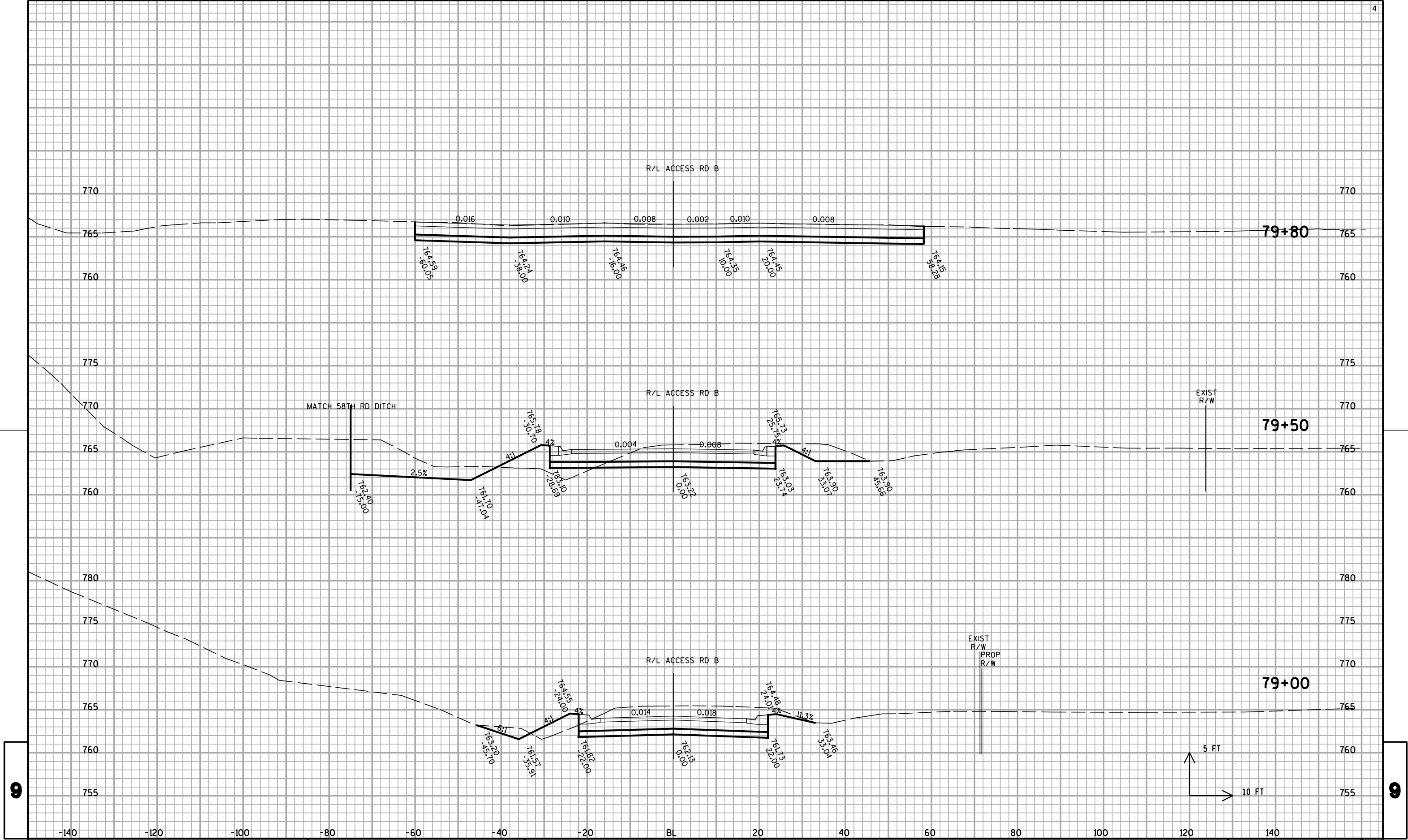






9

9



PROJECT NO:1030-24-81

HWY: IH 94

COUNTY: RACINE

CROSS SECTIONS: ACCESS ROAD B

SHEET

E

FILE NAME : Z:\Racine\CADD\13\13_AccessRoad\CDS\090201_xs.DGN

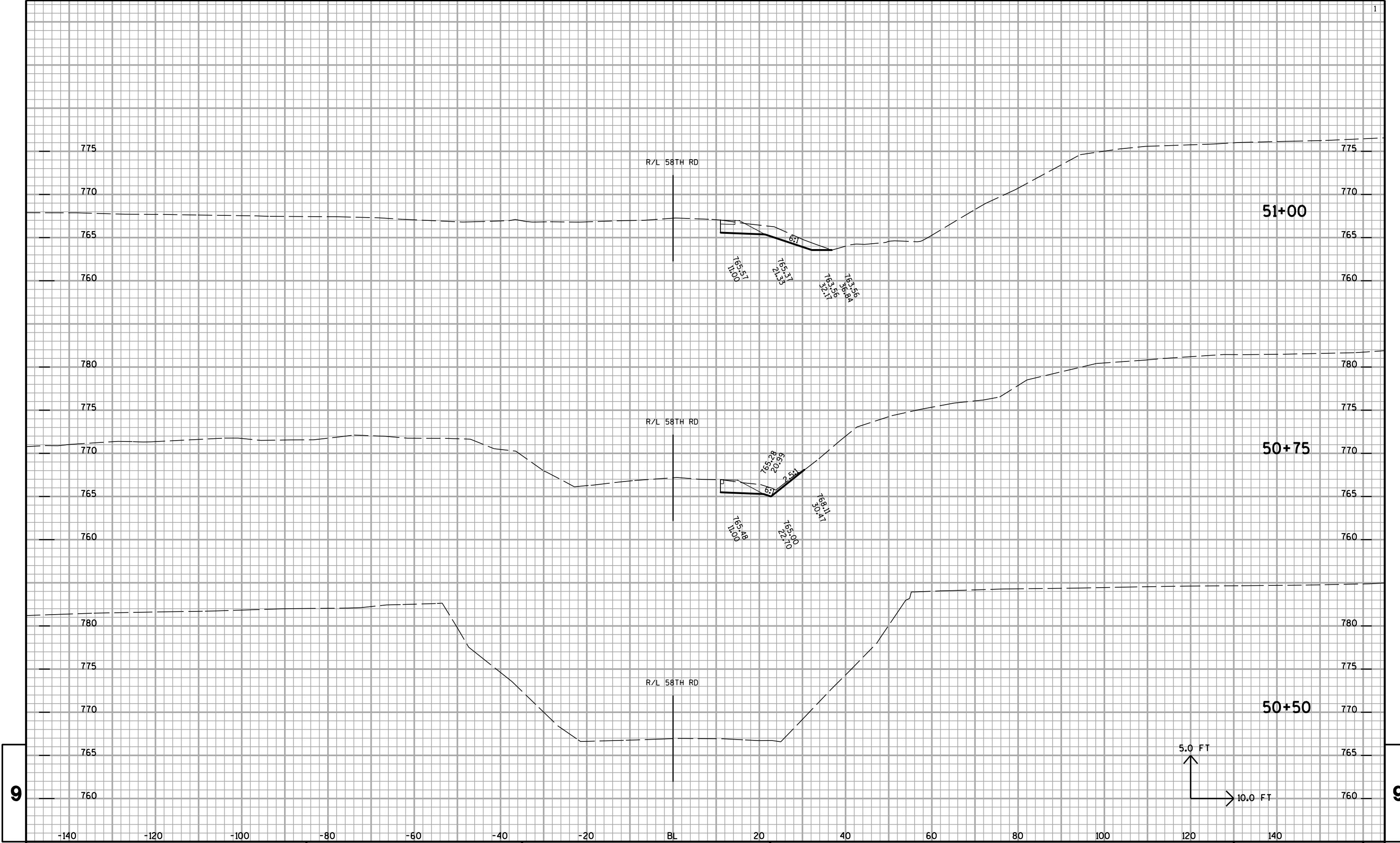
PLOT DATE : 10/23/2012

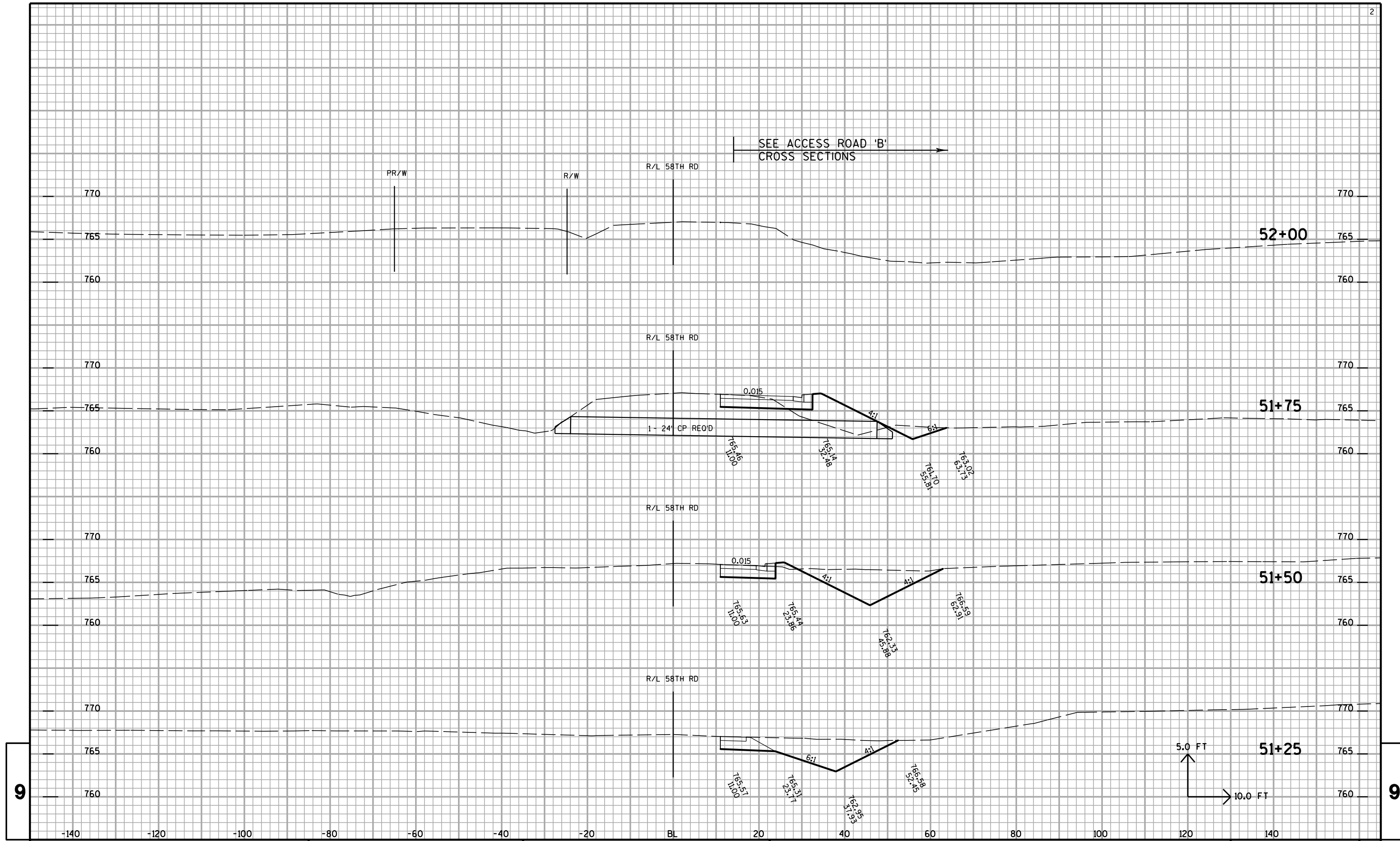
PLOT BY : b.jw

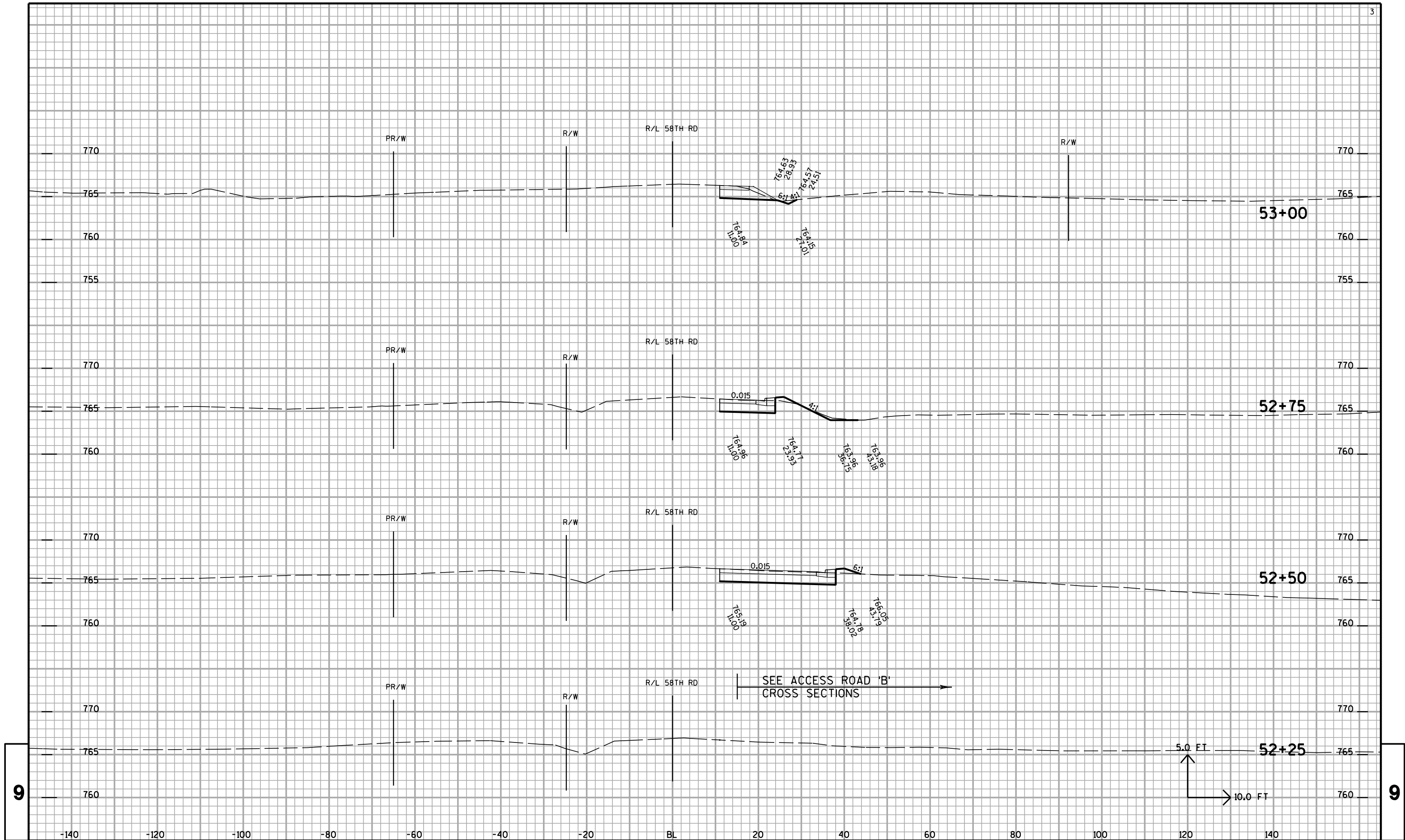
PLOT NAME : \$FILE\$

PLOT SCALE : 1:2

WISDOT/CADD SHEET 21

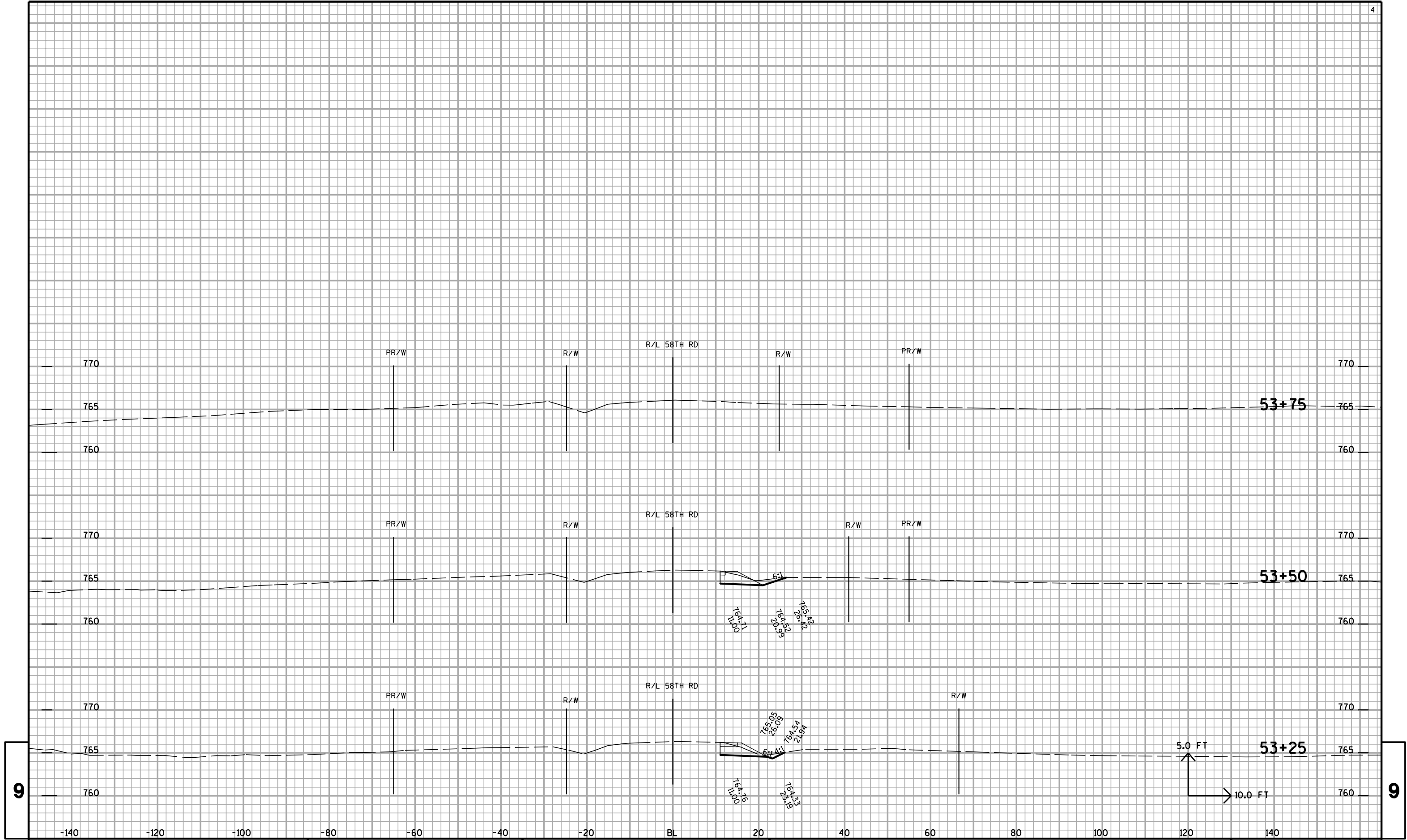






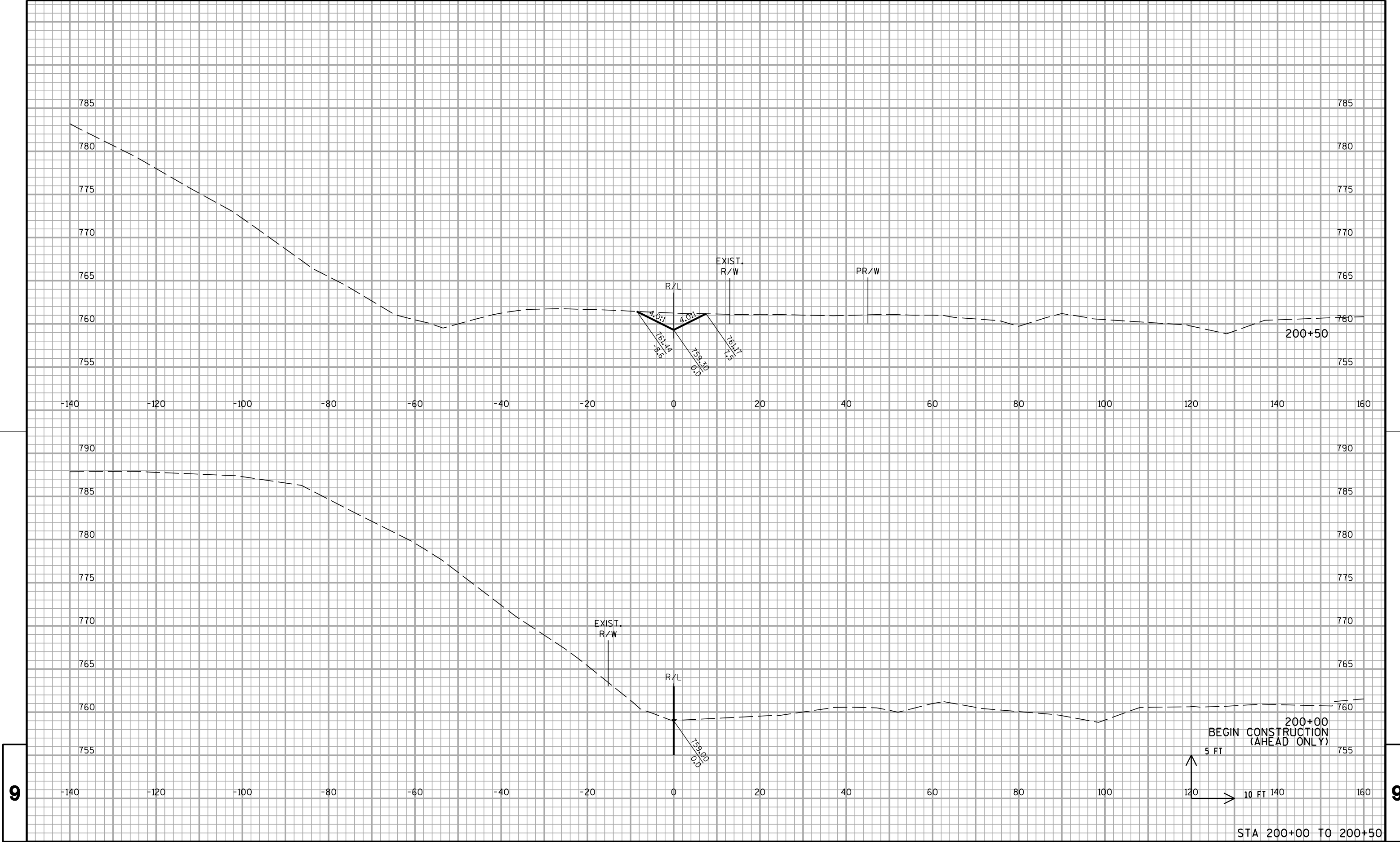
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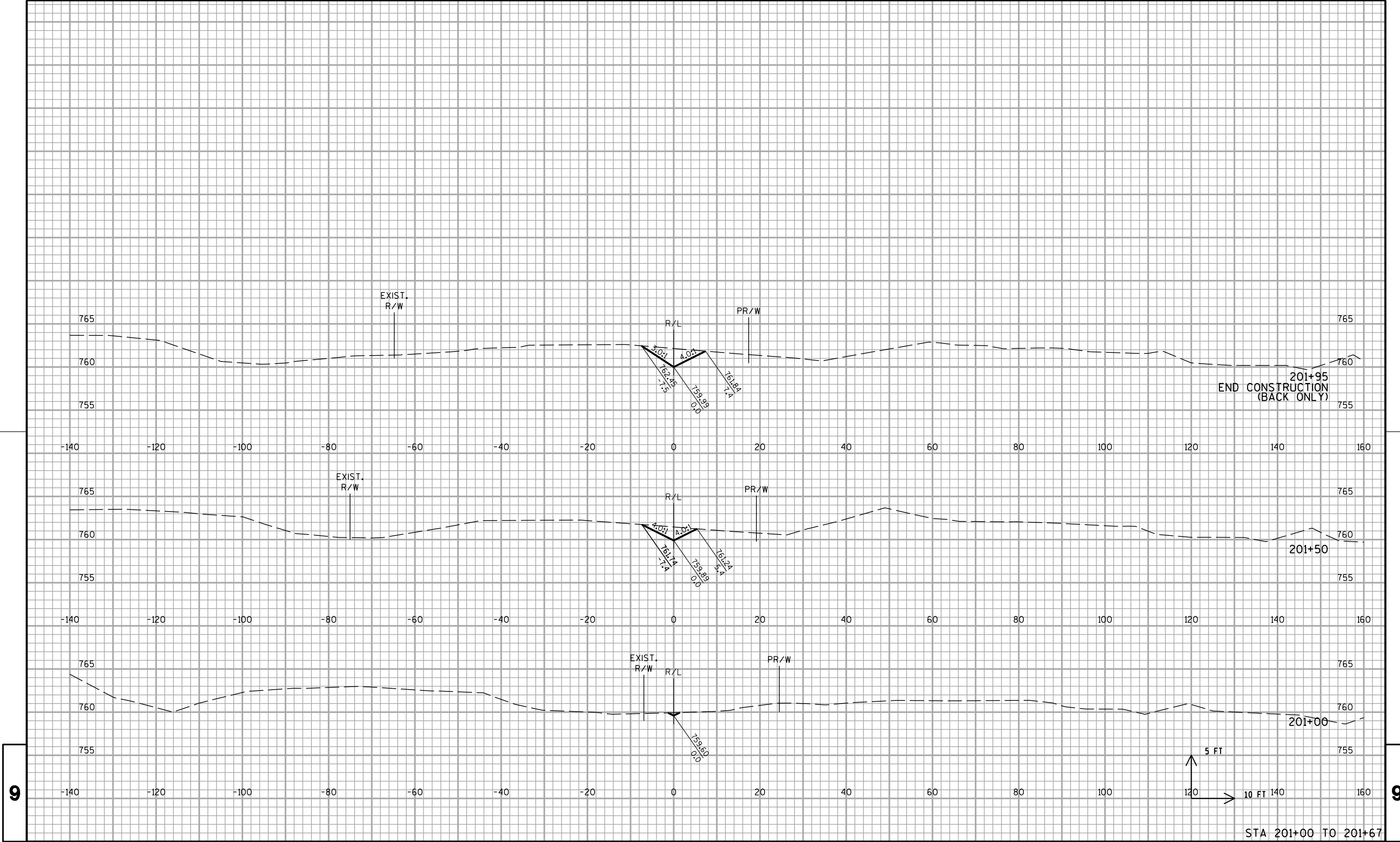
9



9

9





Notes



Wisconsin Department of Transportation

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through innovation and exceptional service.

<http://www.dot.wisconsin.gov>