

MEMO _____ State of Wisconsin

Date: Aug 9, 2010
To: Robert Arndorfer
CC: Bill Duckert
From: Michael J Bormett
Pavement Evaluation Specialist - Adv
Subject: Pavement Warranty Report for 2010

Attached is the final 2010 Warranty report for all AC, PCC and Dowel Bar Retrofit warranty projects in the state. Through 2010, Wisconsin DOT has administered a total of 118 AC warranty projects, 8 PCC warranty projects and 5 Dowel Bar Retrofit (DBR) warranty projects. 21 projects are closing out this year, and they are included in this report. We ask that each Region distribute the appropriate portion of this report to its corresponding contractor(s). Additionally, please distribute this report to interested Region personnel.

Observed distresses from the sample segments of these pavements (survey year 2010) are noted on the accompanying spreadsheets. For each distress listed in tabular format, a threshold has been established. The threshold dictates when remedial action is needed. These thresholds can be found below and in the project specification.

In the North West Region there are two closeout projects that had a 100% Survey done on them and the information was forward to the North West Region. These projects are not addressed in this Report. The projects are.

STH 40 AC Warranty Project No. 8590-21-71 Becky Cr. – N County Line

STH 98 AC Warranty Project No. 7040-03-73 CTH K – Clark Co. Line

Rutting in this report is an average of the entire segment area.

The charts on succeeding pages give an idea of how warranty work has been distributed among the Regions beginning in 2005. These charts have not been updated for 2010 new construction. We will chart this data in an amended 2010 report or in the preliminary 2011 report.

Project No. 1016-00-60 IH 90/94 was not collected this year due to construction in the area.

Contact Michael Bormett at (608) 246-5395 (Michael1.bormett@dot.wi.gov) or Bill Duckert at (608) 246-5440 (William.duckert@dot.wi.gov) if you have questions.

Distress Types and Threshold Levels for AC

DISTRESS TYPE	THRESHOLD LEVELS	REMEDIAL ACTION
Alligator Cracking	≥1% of the area in a segment.	Remove and replace distressed layer(s). The removal area shall be equal to 150% of the distressed surface to a depth not to exceed the warranted pavement.
Block Cracking	≥1% of the area in a segment.	Remove and replace distressed layer(s). The removal area shall be equal to 110% of the distressed surface to a depth not to exceed the warranted pavement.
Edge Raveling	≥10% of the segment length.	Remove and replace distressed layer(s). The removal area shall be equal to 110% of the distressed surface to a depth not to exceed the warranted pavement.
Flushing	≥20% of the segment length.	Remove and replace distressed surface mixture full depth.
Longitudinal Cracking (Shoulder line cracking is excluded from the segment measurements).	>1000 linear feet for cracks which average greater than 1/2 inch in width	Rout and seal all cracks with rubber crack filling material, or agreed upon equal.
	>1000 linear feet with 25% of the linear feet having band cracking or dislodgement.	If band cracking or dislodgement is less than or equal to 1000 feet, place a patch 2 feet in width and 2 feet longer than the crack length, for the affected depth or agreed upon equal. If over 1000 feet, remove pavement and replace for the affected depth.

DISTRESS TYPE	THRESHOLD LEVELS	REMEDIAL ACTION
Longitudinal Distortion	$\geq 1\%$ of the segment length.	Remove and replace distressed layer(s). The removal area shall be equal to 110% of the distressed surface to a depth not to exceed the warranted pavement.
Rutting	≥ 0.25 inches in depth, <0.5 inches in depth.	Remove ruts by milling surface with fine-tooth mill, overlaying, or micro surfacing.
	≥ 0.5 inches in depth.	Remove and replace surface layer.
Surface Raveling	$\geq$ Slight (for segregation, a slight rating is three or more segregated areas per segment. A segregated area is 30 square feet or more in size).	Apply a chip seal coat or partial depth repair.
Transverse Cracking	When the warranted HMA pavement is constructed over a granular base course material, >25 cracks per segment which have an average open width greater than 1/2 inch.	Rout and seal all cracks with a rubberized crack filler, or approved equal.
	When the warranted HMA pavement is constructed over concrete pavement, >50 cracks per segment, which have an average, open width greater than 1/2 inch.	Rout and seal all cracks with a rubberized crack filler, or approved equal.

DISTRESS TYPE	THRESHOLD LEVELS	REMEDIAL ACTION
	>25 cracks per segment with 25% of the linear feet of cracking having band cracking or dislodgement.	Remove and replace distressed layer(s) to a depth not to exceed the warranted pavement.
Transverse Distortion	≥1% of the segment length.	Remove and replace distressed layer(s). The removal area shall be equal to 110% of the distressed surface to a depth not to exceed the warranted pavement.
Patching	≥150 linear feet of patching per segment (excluding longitudinal cracking remedial action).	Remove and replace the surface layer or place a minimum 1-1/4" overlay.
Potholes, slippage areas and other disintegrated areas.	Any presence of this type of distress.	Remove and replace the distressed area(s). The removal area will be equal to 150% of the distressed area to a depth not to exceed the warranted pavement.

Distress Types and Threshold Levels for PCC

DISTRESS TYPE	THRESHOLD LEVELS	REMEDIAL ACTION
Slab Breakup	Transverse cracks or slabs broken into two pieces. More than four cracked slabs per segment (0.1 mile) at three years of age and more than eight slabs per segment at five years of age. A slab is defined as a section of pavement bounded on the ends by joints and on the sides by a centerline joint and/or the edge of pavement. One or more slabs broken into three or more pieces.	Evaluate per the Department's Construction and Materials Manual or alternative method as approved by the engineer or CRT. Remove entire slab and replace.
Distressed Transverse Joints and Cracks	Distress 2 inches or more in width in the wheel paths on 5 joints or cracks in any one 0.1 mile segment.	If distress is between 2 and 4 inches in width, clean and remove all debris and patch distress with epoxy concrete or alternative method as approved by the CRT.

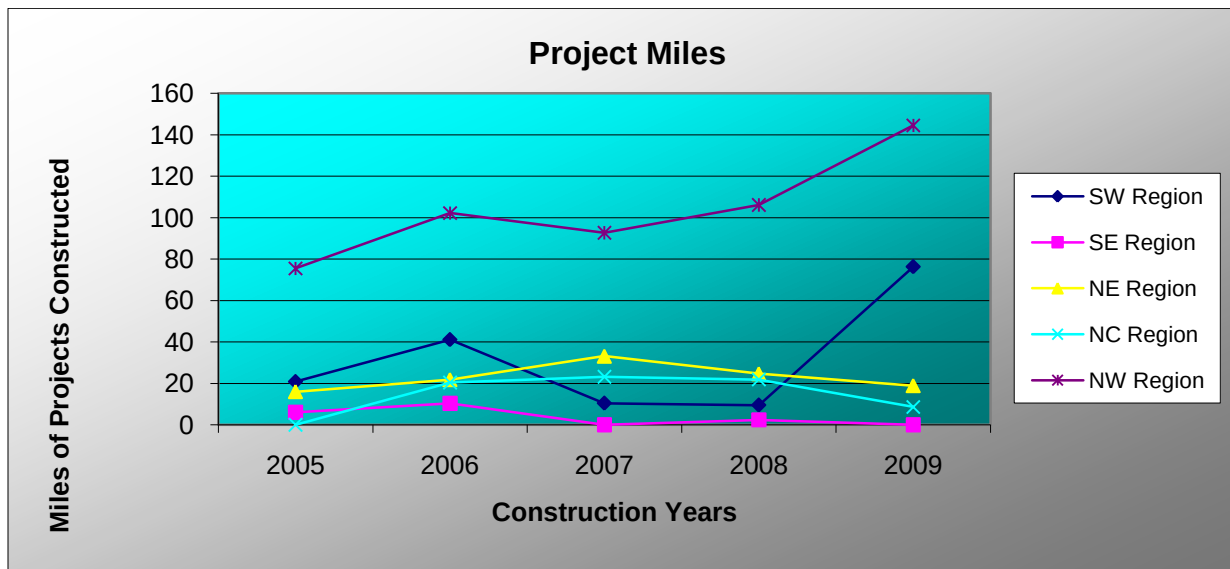
DISTRESS TYPE	THRESHOLD LEVELS	REMEDIAL ACTION
		If distress is greater than four inches, repair pavement with a six-foot full-lane width full depth repair or partial depth repair of affected area, or alternative method as approved by the CRT. If distress is less than 2 feet in length and is adjacent to a joint or crack a full depth repair can be performed on the affected area only.
Longitudinal Joint or Crack Distress	Any distress greater than 2 inches in width or any faulting less than ½ inch at the longitudinal joint or crack within a 0.1-mile segment. Faulted longitudinal joint (greater than ½ inch).	If distress is less than four inches in width, clean and remove debris from joint and fill with epoxy concrete or other material as approved by the CRT. If distress is greater than 4 inches in width and one-half the pavement thickness or greater, remove and repair full depth. Repair limits are from transverse joint to transverse joint with the exception of distress less than 2 feet from a joint. If distress is less than one half the pavement thickness in depth, repair should be in accordance with accepted partial depth repair methods. Retrofitting tie bars and diamond grinding affected areas.
Transverse Faulting	Three or more faulted joints or cracks per station with faulting greater than ¼ inch	Retrofit dowel bars across cracks or repair full depth, repair joints full depth and spot diamond grind if necessary to restore ride
Surface Distress	Distress is present on greater than 0.5% but less than 10% of the surface area on any one 0.1-mile segment.	If surface distress is less than 1 inch in depth, distressed area should be milled partial depth repaired partial depth with concrete. Repair full depth or partial depth repair method as approved by the engineer.

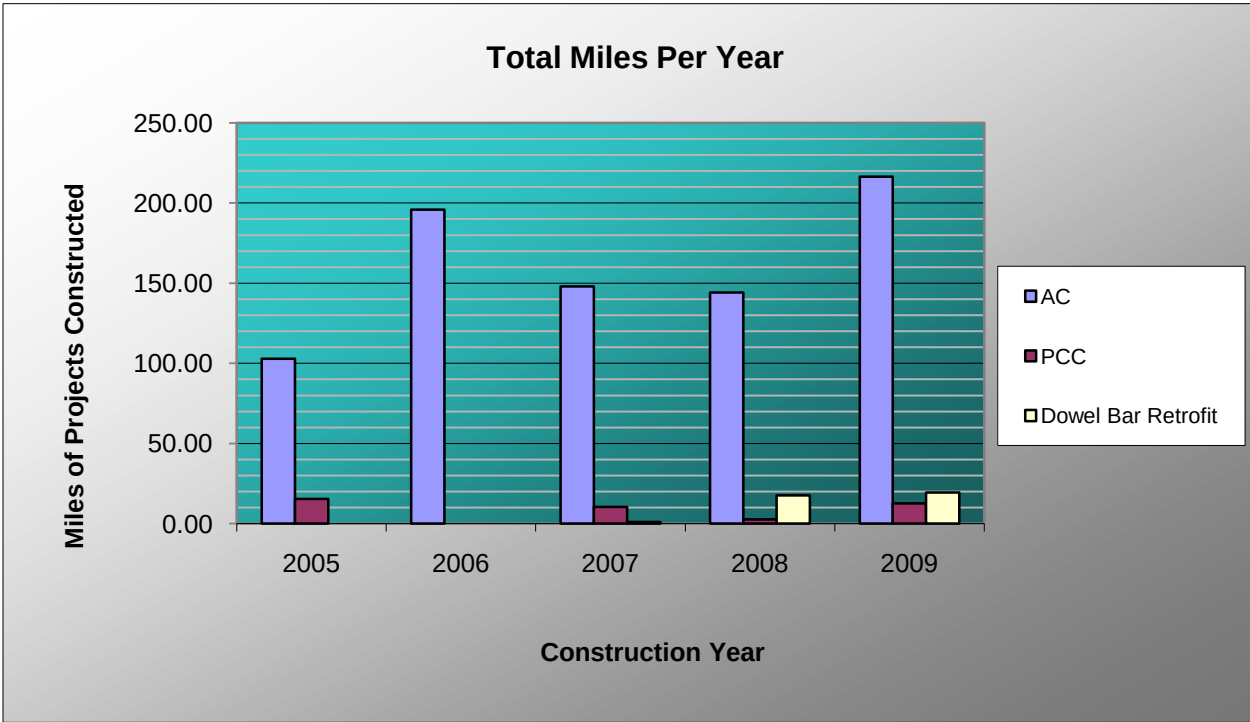
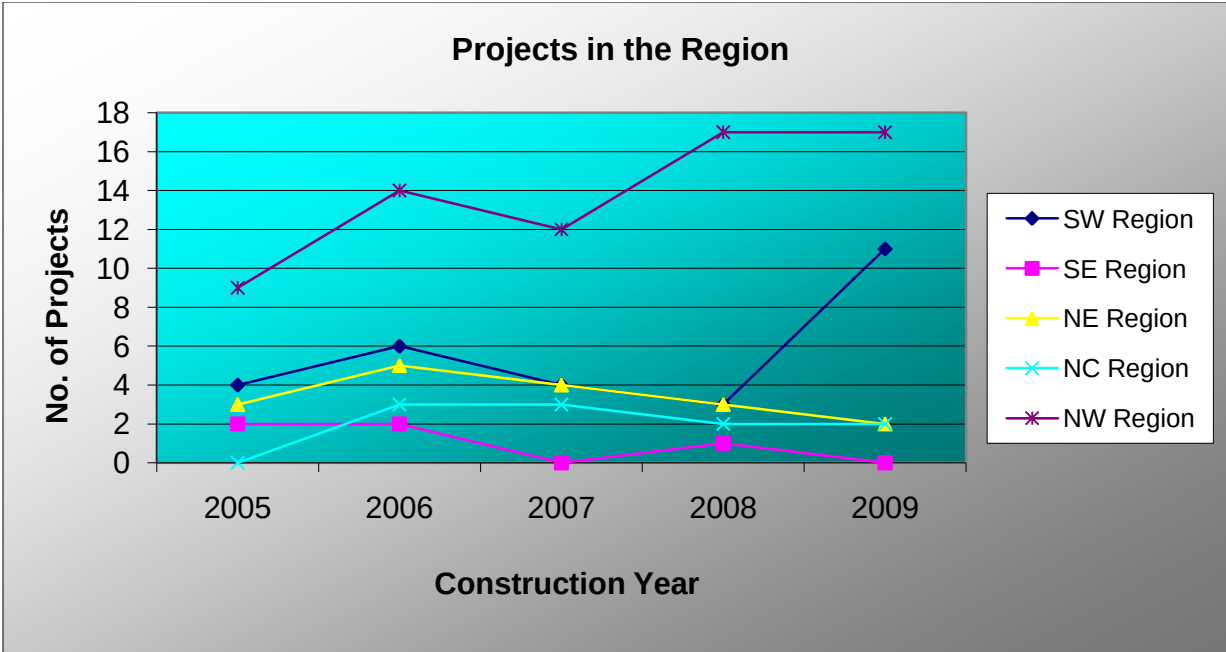
DISTRESS TYPE	THRESHOLD LEVELS	REMEDIAL ACTION
	If distress is less than 1 inch and greater than 10% of the surface area is affected, or distress is greater than 1 inch in depth, regardless of the percentage of surface area affected.	
Patching	No distressed patches. Any patch present must be in good condition and performing satisfactorily.	Full depth repair and replacement of all patches not in good condition. All remedial action under this item is contingent upon the repair originally being performed by the contractor as part of a remedial action to another distress.

Distress Types and Threshold Levels for DOWEL BAR RETROFIT.

Distress Type	Threshold Level	Remedial Action
Distressed Joints within the Dowel Bar Retrofit Slot	Spalling of 1 inch or greater on more than 10 percent of the joints per 0.1 mile segment Or Spalling of 2 inches or greater on 1 percent of the joints per 0.1 mile segment.	Remove and replace retrofit dowel bar.
Cracking in the existing concrete pavement between the slots or across slab to pavement edge (corner crack)	Greater than 1 percent of the joints per lane mile	Standard full depth concrete repair of the pavement.
Loss of surface and concrete patch material within the dowel bar slot	Loss of material greater than ½ inch but less than 1 inch on more than 1 percent of the joints per lane mile Loss of material of 1 inch or greater on more than 1 percent of the joints per lane	Surface treatment as approved by the engineer. Remove and replace retrofit dowel bar

Distress Type	Threshold Level	Remedial Action
	mile	
Debonding of the patch concrete with the existing concrete on any surface of the slot	Debonding on any one surface on more than 1 percent of the joints per lane mile.	Remove and replace the retrofit dowel bar
Break up or dislodgement of concrete patch material within the slot	One or more cracks in greater than 1 percent of the joints per lane mile	Remove and replace the retrofit dowel bar





Projects exceeding Threshold values

Project ID	Survey Dir	C_R_O	Hwy	Location	Contractor	ConYR	ClsYR	Pvt	Surface Abbrev	File_ID	Rpt_YR	Alligator	Block Crack	Edge Raveling	Transverse Cracking	Rut	From Feature	To Feature	PIF Length
1191-09-75	N	Random	USH 53	STH 64 - NORTH CO LINE	Monarch Paving	2005	2010	Asphaltic Concrete	A	5W60054	2010		164.62	527.09		0.14	SECTION 19&18	PLEASANT VIEW DR STR	1.00
1500-24-71	E	Random	USH 10	EAST CORP. LIMITS (Brillion) - CTH W (Reedsville)	B.R. Amon and Sons	2006	2011	Asphaltic Concrete	A	3W30061	2010			189.20		0.10	HICKORY HILLS RD	MAPLE ROCK RD	1.06
1600-27-60	N	Random	USH 45	WALL ST - RAILROAD ST	Northeast Asphalt	2006	2010	Asphaltic Concrete	A	4W70053	2010		355.61			0.16	STH 70	END WARRANTY	0.50
5190-06-73	E	Control	STH 60	CTH T - STH 80	Hoffman Construction	2005	2010	Asphaltic Concrete	A	1W50057	2010			63.74		0.15	TN OF EAGLE	EAGLE CAVE RD	0.96
		Random										320.81		69.34		0.15	TN OF EAGLE	EAGLE CAVE RD	0.96
		Random												84.60		0.12	EAGLE CAVE RD	CTH E INT	1.74
		Control														0.12	CTH E INT	STH 193N INT	1.44
		Control										408.81				0.12	STH 193N INT	SAND LA INT	0.53
		Random										551.94				0.12	STH 193N INT	SAND LA INT	0.53
8820-10-71	E	Control	STH 48	FROM STH 35 N 10.67 MI - CTH E	Monarch Paving	2005	2010	Asphaltic Concrete	A	5W80052	2010			128.91		0.09	BEGIN WARRANTY	N. LAKE ST INT	1.01
9040-05-70	S	Random	STH 17	USH 8 - BIRCHWOOD DR	Hoffman Construction	2004	2011	Asphaltic Concrete	A	4W70052	2010			88.31		0.12	BEGIN WARRANTY	CTH C/TIMBER DR	1.04

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Region: North East

Project ID: 1154-01-71

Project ID: 1154-01-71 Highway: USH 41

County: OCONTO

County: **OCONTO** Contractor: **Michels Corporation**

General Location: OCONTO - PESHTIGO

Construction Year:
2008

Warranty Termination Year:
2013

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Region: North East

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Project ID: 1154-01-71 Highway: USH 41

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General Location: OCONTO - PESHTIGO

Construction Year:

2008

Warranty Termination Year:

2013

[illegible]

[illegible]

Region: North East

Project ID: 1154-01-71

Project ID: 1154-01-71 Highway: USH 41

County: OCONTO

County: **OCO** Contractor: **Michels Corporation**

General Location: OCONTO - PESHTIGO

Construction Year:

2008

Warranty Termination Year:

2013

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[illegible]

Region: North East

Project ID: 1490-14-74

Project ID: 1490-14-74 Highway: 141 N

County: OCONTO

County: **OCONTO** Contractor: **Zignego Co Inc**

General Location: LE MERE ROAD - NORTH CO LINE

Construction Year:
2007

Warranty Termination Year:
2012

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PCC Warranty Report 2010

Region: North East

Project ID: 1490-14-74

Highway: 141 N

County: OCONTO

Contractor: Zignego Co Inc

General Location: LE MERE ROAD - NORTH CO LINE

Construction Year:
2007

Warranty Termination Year:
2012

2007 Warranty Termination Year:						Patching		Surface Distress		Longitudinal Joint/Crack Distress			Slab Breakup		Transverse Faulting	Distressed Transverse Joints/Cracks			
2012						Number Of satisfactory and Non-satisfactory Patches		Greater than 0.5% and Less than 10% of the area		Joints/Cracks greater than 2 in or Faulting greater than 0.5 in			2 Pieces	3+ Pieces	3 or more per station greater than 0.25 in	5+ per segment minimum 2 in width			
From Feature				Dir	Len	Test Segment	Crack Severity		Crack Severity		Crack Severity					Crack Severity			
							1	2	1	2	1	2	3				1	2	3
STARLITE RD(N ACCS)		CTH M		N	0.99	Random	0	0	0	0	0	0	0	0	0	0	0	0	0
CTH M		BENSER RD(OCON/MAR)		N	0.92	Control	0	0	0	0	0	0	0	0	0	0	0	0	0
CTH M		BENSER RD(OCON/MAR)		N	0.92	Random	0	0	0	0	0	0	0	0	0	0	0	0	0
BENSER RD(OCON/MAR)		CTH M(EAST)		N	1.01	Control	0	0	0	0	0	0	0	0	0	0	0	0	0
BENSER RD(OCON/MAR)		CTH M(EAST)		N	1.01	Random	0	0	0	0	0	0	0	0	0	0	0	0	0
CTH M(EAST)		CTH B OH		N	1.60	Control	0	0	0	0	2	0	0	0	0	0	0	0	0
CTH M(EAST)		CTH B OH		N	1.60	Random	0	0	0	0	0	0	0	0	0	0	0	0	0
CTH B OH		CREEK STR		N	1.30	Control	0	0	0	0	0	0	0	0	0	0	0	0	0
CTH B OH		CREEK STR		N	1.30	Random	0	0	0	0	0	0	0	0	0	0	0	0	0
CREEK STR		CTH O OH		N	1.15	Control	0	0	0	0	0	0	0	0	0	0	0	0	0
CREEK STR		CTH O OH		N	1.15	Random	0	0	0	0	0	0	0	0	0	0	0	0	0
CTH O OH		BUS 141 OH		N	0.92	Control	0	0	0	0	3	0	0	0	0	0	0	0	0
CTH O OH		BUS 141 OH		N	0.92	Random	0	0	0	0	0	0	0	0	0	0	1	1	0
BUS 141 OH		STH 64 INT		N	0.93	Control	0	0	0	0	0	0	0	0	0	0	0	0	0
BUS 141 OH		STH 64 INT		N	0.93	Random	0	0	0	0	0	0	0	0	0	0	0	0	0
STH 64 INT		6TH RD(NO ACCESS)		N	0.95	Control	0	0	0	0	0	0	0	0	0	0	0	0	0
STH 64 INT		6TH RD(NO ACCESS)		N	0.95	Random	0	0	0	0	3	0	0	0	0	0	0	0	0

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Region: North East

Project ID: 1490-14-74

Project ID: 1490-14-74 Highway: 141 N

County: OCONTO

County: OCONTO Contractor: Zignego Co Inc
General Location: LE MERE ROAD - NORTH CO LINE

General Location: LE MERE ROAD - NORTH CO LINE

Construction Year:

2007

Warranty Termination Year:

2012

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PCC Warranty Report 2010

Region:North West

Project ID:1559-08-76

Highway:STH 35/64

County:ST. CROIX

Contractor:PCC Construction.

General Location:38th ST - WEST APPLE RIVER

Construction Year:2005

Warranty Termination Year:2010

From Feature		To Feature	Dir	Len	Test Segment	Patching	Surface Distress		Longitudinal Joint/Crack Distress			Slab Breakup		Transverse Faulting	Distressed Transverse Joints/Cracks		
						Number Of satisfactory and Non-satisfactory Patches	Greater than 0.5% and Less than 10% of the area	Crack Severity	Joints/Cracks greater than 2 in or Faulting greater than 0.5 in	2 Pieces	3+ Pieces	3 or more per station greater than 0.25 in	5+ per segment minimum 2 in width				
														Crack Severity			
														1	2	3	1
38TH ST OH	BEGIN WARRANTY	N	0.42	Control	0	0	0	0	0	0	0	0	0	0	0	0	
38TH ST OH	BEGIN WARRANTY	N	0.42	Random	0	0	0	0	0	0	0	0	0	0	0	0	
BEGIN WARRANTY	SECTION LINE	N	0.73	Control	0	0	0	0	0	0	0	0	0	0	0	0	
BEGIN WARRANTY	SECTION LINE	N	0.73	Random	0	0	0	0	0	0	0	0	0	1	0	0	
SECTION LINE	CTH I OH	N	1.23	Control	0	0	0	0	0	0	0	0	0	0	0	0	
SECTION LINE	CTH I OH	N	1.23	Random	0	0	0	0	0	0	0	0	0	0	0	0	
CTH I OH	END WARRANTY	N	0.93	Control	0	0	0	0	0	0	0	0	0	0	0	0	
CTH I OH	END WARRANTY	N	0.93	Random	0	0	0	0	0	0	0	0	0	0	0	0	
END WARRANTY	STH 64E OH	N	0.47	Control	0	0	0	0	0	0	0	0	0	0	0	0	
END WARRANTY	STH 64E OH	N	0.47	Random	0	0	0	0	0	0	0	0	0	0	0	0	
STH 64E OH	BEGIN WARRANTY	S	0.47	Control	0	0	0	0	0	0	0	0	0	0	0	0	
STH 64E OH	BEGIN WARRANTY	S	0.47	Random	0	0	0	0	0	0	0	0	0	0	0	0	
BEGIN WARRANTY	CTH I OH	S	0.91	Control	0	0	0	0	0	0	0	0	0	0	0	0	
BEGIN WARRANTY	CTH I OH	S	0.91	Random	0	0	0	0	0	0	0	0	0	1	0	0	
CTH I OH	SECTION LINE	S	1.23	Control	0	0	0	0	0	0	0	0	0	0	0	0	
CTH I OH	SECTION LINE	S	1.23	Random	1	0	0	0	0	0	0	0	0	0	0	0	
SECTION LINE	END WARRANTY	S	0.75	Control	0	0	0	0	0	0	0	0	0	1	0	0	

Region: North West

Project ID: 1559-08-76

Project ID: 1559-08-76 Highway: STH 35/64

County: ST. CROIX

County: ST. CROIX Contractor: PCC Construction.

General Location: 38th ST - WEST APPLE RIVER

Construction Year:

2005

Warranty Termination Year:

2010

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AC Warranty Report 2010

Project ID: 5300-04-74 County: DANE Highway: USH 12

General Location: GAMMON RD - WHITNEY WAY Construction Company: Payne & Dolan

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Warranty Termination Year: 2010															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg												
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any				
LEED IN	GAMMON RD STR	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0			
LEED IN	GAMMON RD STR	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0			
GAMMON RD STR	WHITNEY WAY STR	E	1.50	Control	0	0	0	0	505	0	49	0	0	0	0	0.12	0	0	0	0	0			
GAMMON RD STR	WHITNEY WAY STR	E	1.50	Random	0	0	0	0	19	0	406	0	0	0	0	0.12	0	0	0	0	0			
WHITNEY WAY STR	LEED OUT	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0			
WHITNEY WAY STR	LEED OUT	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0			
LEED IN	WHITNEY WAY STR	W	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0			
LEED IN	WHITNEY WAY STR	W	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0			
WHITNEY WAY STR	GAMMON RD STR	W	1.50	Control	0	0	14	0	90	0	216	0	0	0	0	0.13	0	0	0	0	0			
WHITNEY WAY STR	GAMMON RD STR	W	1.50	Random	0	0	10	0	140	0	0	0	0	0	0	0.13	0	0	0	0	0			
GAMMON RD STR	LEED OUT	W	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0			
GAMMON RD STR	LEED OUT	W	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 5735-09-71

County: MONROE

Highway: STH 16

General Location: STH 71 - CTH T

Construction Company: Mathy Construction

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Warranty Termination Year: 2010															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg												
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any				
LEED IN	BEGIN WARRANTY	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0			
LEED IN	BEGIN WARRANTY	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0			
BEGIN WARRANTY	CLIFF AVE Exception	E	0.68	Control	0	0	0	0	539	0	0	30	2	10	0	0.10	0	0	0	0	0			
BEGIN WARRANTY	CLIFF AVE Exception	E	0.68	Random	0	0	0	0	536	0	0	30	7	5	0	0.10	0	0	0	0	0			
CLIFF AVE Exception	BEGIN WARRANTY	E	0.97	Control	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0			
CLIFF AVE Exception	BEGIN WARRANTY	E	0.97	Random	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0			
BEGIN WARRANTY	FORT MCCOY/CTH A	E	1.17	Control	0	0	0	0	49	0	0	27	1	0	0	0.06	0	0	0	0	0			
BEGIN WARRANTY	FORT MCCOY/CTH A	E	1.17	Random	0	0	0	0	505	13	0	15	0	1	0	0.06	0	0	0	0	0			
FORT MCCOY/CTH A	HILLTOP RD INT	E	1.51	Control	0	0	0	0	534	0	0	22	0	4	0	0.06	0	0	0	0	0			
FORT MCCOY/CTH A	HILLTOP RD INT	E	1.51	Random	0	0	0	0	397	0	128	20	2	2	0	0.06	0	0	0	0	0			
HILLTOP RD INT	HATBOX AVE	E	1.51	Control	0	0	0	0	530	0	0	34	0	2	0	0.08	0	0	0	0	0			
HILLTOP RD INT	HATBOX AVE	E	1.51	Random	0	0	0	0	540	0	0	32	0	1	0	0.08	0	0	0	0	0			
HATBOX AVE	HAWK RD	E	0.91	Control	0	0	0	0	537	0	0	22	0	0	0	0.10	0	0	0	0	0			
HATBOX AVE	HAWK RD	E	0.91	Random	0	0	0	0	527	0	0	31	0	0	0	0.10	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 5735-09-71

County: MONROE

Highway: STH 16

General Location: STH 71 - CTH T

Construction Company: Mathy Construction

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Block Cracking	Alligator Cracking	Edge Raveling	Flushing	Cracking						Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes								
Warranty Termination Year: 2010									Longitudinal Cracking			Transverse Cracking								1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 linear feet of patching per segment	Slippage			
From Feature	To Feature	Dir	Len	Test Segment					1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1000 lin ft														25/Seg		
												Crack Severity														Crack Severity		
												1	2	3						1	2	3						
HAWK RD	SECTION LINE	E	1.02	Control	0	0	0	0	528	0	0	21	0	0	0	0.09	0	0	0	0	0							
HAWK RD	SECTION LINE	E	1.02	Random	0	0	0	0	528	0	0	19	0	0	0	0.09	0	0	0	0	0							
SECTION LINE	END WARRANTY	E	0.31	Control	0	0	0	0	526	0	0	19	0	1	0	0.08	0	0	0	0	0							
SECTION LINE	END WARRANTY	E	0.31	Random	0	0	0	0	534	0	0	16	0	0	0	0.08	0	0	0	0	0							
END WARRANTY	LEED OUT	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.21	0	0	0	0	0							
END WARRANTY	LEED OUT	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.21	0	0	0	0	0							

AC Warranty Report 2010

Project ID: 5190-06-73 County: RICHLAND Highway: STH 60

General Location: CTH T - STH 80 Construction Company: Hoffman Construction

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Warranty Termination Year: 2010															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg										1% of Segment Length (5.28')	0.25 in. In Depth	
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any				
LEED IN	CTH T & X	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0			
LEED IN	CTH T & X	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0			
CTH T & X	HIGH RIDGE ST	E	0.48	Control	0	0	0	0	202	6	0	48	0	4	0	0.10	0	0	0	0	0			
CTH T & X	HIGH RIDGE ST	E	0.48	Random	24	0	0	0	12	0	0	29	0	1	0	0.10	0	0	0	0	0			
HIGH RIDGE ST	TN OF EAGLE	E	1.44	Control	0	0	0	0	520	0	0	35	2	5	0	0.12	0	0	0	0	0			
HIGH RIDGE ST	TN OF EAGLE	E	1.44	Random	0	0	0	0	349	0	123	42	1	7	0	0.12	0	0	0	0	0			
TN OF EAGLE	EAGLE CAVE RD	E	0.96	Control	74	0	64	0	713	0	9	23	7	6	0	0.15	0	0	0	0	0			
TN OF EAGLE	EAGLE CAVE RD	E	0.96	Random	321	64	0	0	543	0	88	36	0	8	0	0.15	0	0	0	0	0			
EAGLE CAVE RD	CTH E INT	E	1.74	Control	0	7	1	0	536	0	81	26	0	4	0	0.12	0	0	0	0	0			
EAGLE CAVE RD	CTH E INT	E	1.74	Random	0	79	69	0	664	0	0	34	1	3	0	0.12	0	0	0	0	0			
CTH E INT	STH 193N INT	E	1.44	Control	0	0	85	0	457	0	93	31	3	5	0	0.12	0	0	0	0	0			
CTH E INT	STH 193N INT	E	1.44	Random	0	0	22	0	280	0	23	46	2	6	0	0.12	0	0	0	0	0			
STH 193N INT	SAND LA INT	E	0.53	Control	409	0	0	0	366	0	238	32	7	25	0	0.12	0	0	0	0	0			
STH 193N INT	SAND LA INT	E	0.53	Random	552	0	0	0	11	0	49	24	2	16	0	0.12	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 5190-06-73

County: RICHLAND

Highway: STH 60

General Location: CTH T - STH 80

Construction Company: Hoffman Construction

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Warranty Termination Year: 2010															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Ruting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg												
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any				
SAND LA INT	STH 80N INT	E	1.28	Control	0	0	0	0	375	0	0	28	1	7	0	0.12	0	0	0	0	0			
SAND LA INT	STH 80N INT	E	1.28	Random	0	24	0	0	518	0	0	38	6	6	0	0.12	0	0	0	0	0			
STH 80N INT	LEED OUT	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0	0			
STH 80N INT	LEED OUT	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 1410-04-70 County: WASHINGTON Highway: STH 33

General Location: STH 175 - ROCK RIVER Construction Company: Wondra Construction

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005 Warranty Termination Year: 2010					Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching						
																						1000 lin ft	25/Seg		
									Crack Severity			Crack Severity													
									1	2	3	1	2	3					Any						
From Feature	To Feature	Dir	Len	Test Segment	1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')																	
DODGE/WASH(OHIO RD)	BEG WARRANTY	E	0.71	Control	0	0	0	0	0	0	0	0	0	0	0	0.15	0	0	0	0	0				
DODGE/WASH(OHIO RD)	BEG WARRANTY	E	0.71	Random	0	0	0	0	0	0	0	0	0	0	0	0.15	0	0	0	0	0				
BEG WARRANTY	STH 175 INT	E	0.63	Control	0	0	0	0	14	0	0	6	1	0	0	0.11	0	0	0	0	0				
BEG WARRANTY	STH 175 INT	E	0.63	Random	0	0	0	0	546	0	17	3	0	0	0	0.11	0	0	0	0	0				
STH 175 INT	SUNSET DR R	E	0.72	Control	0	0	0	0	0	80	0	4	1	0	0	0.13	0	0	0	0	0				
STH 175 INT	SUNSET DR R	E	0.72	Random	0	0	0	0	96	82	0	4	1	0	0	0.13	0	0	0	0	0				
SUNSET DR R	END WARRANTY	E	0.74	Control	0	0	0	0	19	640	0	8	2	0	0	0.10	0	0	0	0	0				
SUNSET DR R	END WARRANTY	E	0.74	Random	0	0	0	0	230	141	0	10	1	0	0	0.10	0	0	0	0	0				
END WARRANTY	WEIS ST	E	0.45	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0				
END WARRANTY	WEIS ST	E	0.45	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0				

AC Warranty Report 2010

Project ID: 4060-06-60 County: WASHINGTON Highway: STH 28

General Location: USH 41 - USH 45 Construction Company: Payne & Dolan

Construction Year:
2006

Warranty Termination Year:
2011

Construction Year: 2006					Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage										
Warranty Termination Year: 2011																															
From Feature		To Feature		Dir						Len	1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1000 lin ft						25/Seg			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Any		
															1						2	3	1	2	3						
LEED IN		BEGIN WARRANTY		E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0									
LEED IN		BEGIN WARRANTY		E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0									
BEGIN WARRANTY		CTH H(DODG/WASH)		E	0.46	Control	0	0	29	0	100	0	7	24	0	1	0	0.10	0	0	0	0	0								
BEGIN WARRANTY		CTH H(DODG/WASH)		E	0.46	Random	52	0	48	0	186	0	0	19	0	3	0	0.10	0	0	0	0	0								
CTH H(DODG/WASH)		CTH W		E	2.09	Control	0	0	69	0	504	0	8	18	0	1	0	0.09	0	0	0	0	0								
CTH H(DODG/WASH)		CTH W		E	2.09	Random	0	0	28	0	752	0	0	18	0	4	0	0.09	0	0	0	0	0								
CTH W		ROLLING DR		E	1.01	Control	0	0	19	0	441	0	0	1	0	0	0	0.09	0	0	0	0	0								
CTH W		ROLLING DR		E	1.01	Random	0	0	0	0	683	0	0	2	0	0	0	0.09	0	0	0	0	0								
ROLLING DR		CTH W-BB L		E	1.03	Control	0	0	0	0	470	3	0	1	0	0	0	0.09	0	0	0	0	0								
ROLLING DR		CTH W-BB L		E	1.03	Random	0	0	73	0	211	0	0	1	0	0	0	0.09	0	0	0	0	0								
CTH W-BB L		LAKE BERNICE DR		E	1.01	Control	0	0	0	0	984	1	115	4	0	0	0	0.09	0	0	0	0	0								
CTH W-BB L		LAKE BERNICE DR		E	1.01	Random	0	0	0	0	445	0	3	3	0	0	0	0.09	0	0	0	0	0								
LAKE BERNICE DR		TOWNLINE RD		E	1.01	Control	0	0	0	0	590	0	0	0	0	0	0	0.08	0	0	0	0	0								
LAKE BERNICE DR		TOWNLINE RD		E	1.01	Random	0	0	0	0	645	0	0	0	0	0	0	0.08	0	0	0	0	0								

AC Warranty Report 2010

Project ID: 4060-06-60 County: WASHINGTON Highway: STH 28

General Location: USH 41 - USH 45 Construction Company: Payne & Dolan

Construction Year:
2006

Warranty Termination Year:
2011

Construction Year: 2006 Warranty Termination Year: 2011					Test Segment	Block Cracking Alligator Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage						
																						1000 lin ft	25/Seg	1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more
									Longitudinal Cracking			Transverse Cracking														
									1	2	3	1	2	3												
From Feature	To Feature	Dir	Len		1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3	1	0.07	0	0	0	0	0						
TOWNLINE RD	HIGHLAND DR	E	1.01	Control	0	0	0	0	477	0	0	0	0	0	0	0.07	0	0	0	0	0					
TOWNLINE RD	HIGHLAND DR	E	1.01	Random	0	0	0	0	527	0	0	1	0	0	0	0.07	0	0	0	0	0					
HIGHLAND DR	CONC. USH 45	E	1.28	Control	0	0	0	0	386	0	269	5	0	0	0	0.08	0	0	0	0	0					
HIGHLAND DR	CONC. USH 45	E	1.28	Random	0	0	0	0	446	0	0	5	0	1	0	0.08	0	0	0	0	0					
CONC. USH 45	LEED OUT	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0					
CONC. USH 45	LEED OUT	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0					

AC Warranty Report 2010

Project ID: 2321-06-70 County: WAUKESHA Highway: STH 74

General Location: STH 190 - CTH K Construction Company: Payne & Dolan

Construction Year:
2008

Warranty Termination Year:
2013

Construction Year: 2008					Warranty Termination Year: 2013																	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment							
									1000 lin ft			25/Seg								1% of Segment Length (5.28')	0.25 in. In Depth					
									Crack Severity			Crack Severity											Any			
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3												
LEED IN	STH 190	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.27	0	0	0	0	0					
LEED IN	STH 190	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.27	0	0	0	0	0					
STH 190	LINDSEY RD	E	1.60	Control	0	0	14	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0					
STH 190	LINDSEY RD	E	1.60	Random	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0					
LINDSEY RD	CTH K INT	E	0.62	Control	0	0	0	0	549	0	0	0	0	0	0	0.11	0	0	0	0	0					
LINDSEY RD	CTH K INT	E	0.62	Random	0	0	0	0	166	0	0	0	0	0	0	0.11	0	0	0	0	0					
CTH K INT	LEED OUT	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	0	0					
CTH K INT	LEED OUT	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	0	0					

AC Warranty Report 2010

Project ID: 6090-00-70 County: FOND DU LAC Highway: STH 44/49

General Location: BRANDON - RIPON Construction Company: B.R. Amon and Sons

Construction Year:
2007

Warranty Termination Year:
2012

Construction Year: 2007					Block Cracking	Alligator Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching												
Warranty Termination Year: 2012																						Longitudinal Cracking			Transverse Cracking			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')
From Feature		To Feature		Dir					Len	Test Segment	1% of the Segment Area (126.72 sf)			1000 lin ft					25/Seg		Crack Severity		Crack Severity								
														1					2	3	1	2	3			Any					
WOODWARD RD		BEG WARRANTY		N					0.69	Control	0	0	0	0					0	0	0	0	0	0	0.08	0	0	0	0	0	
WOODWARD RD		BEG WARRANTY		N	0.69	Random	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0									
BEG WARRANTY		BRANDON RD		N	0.69	Control	0	0	0	0	85	0	0	1	1	1	0	0.07	0	0	0	0	0								
BEG WARRANTY		BRANDON RD		N	0.69	Random	0	0	0	0	76	0	0	1	1	0	0	0.07	0	0	0	0	0								
BRANDON RD		STH 44N		N	1.09	Control	0	0	0	0	33	0	0	0	0	0	0	0.07	0	0	0	0	0								
BRANDON RD		STH 44N		N	1.09	Random	0	0	0	0	309	0	0	0	0	0	0	0.07	0	0	0	0	0								
STH 49NB		SHELDON RD X		N	1.35	Control	0	0	0	0	3	0	0	2	3	0	0	0.07	0	0	0	0	0								
STH 49NB		SHELDON RD X		N	1.35	Random	0	0	0	0	94	0	0	4	1	0	0	0.07	0	0	0	0	0								
SHELDON RD X		CARTER RD X		N	1.51	Control	0	0	0	0	138	0	0	1	1	0	0	0.07	0	0	0	0	0								
SHELDON RD X		CARTER RD X		N	1.51	Random	0	0	0	0	5	0	0	1	1	0	0	0.07	0	0	0	0	0								
CARTER RD X		POLLACK RD R		N	1.46	Control	0	0	0	0	63	0	0	1	1	0	0	0.06	0	0	0	0	0								
CARTER RD X		POLLACK RD R		N	1.46	Random	0	0	0	0	155	0	0	2	0	0	0	0.06	0	0	0	0	0								
POLLACK RD R		CTH KK		N	0.70	Control	0	0	0	0	247	0	0	1	0	0	0	0.08	0	0	0	0	0								
POLLACK RD R		CTH KK		N	0.70	Random	0	0	0	0	87	0	86	1	0	0	0	0.08	0	0	0	0	0								

AC Warranty Report 2010

Project ID: 6090-00-70 County: FOND DU LAC Highway: STH 44/49

General Location: BRANDON - RIPON Construction Company: B.R. Amon and Sons

Construction Year:
2007

Warranty Termination Year:
2012

Construction Year: 2007					Warranty Termination Year: 2012															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Block Cracking Alligator Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Ruting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment						
								1000 lin ft			25/Seg								1% of Segment Length (5.28')					
								Crack Severity			Crack Severity													
					1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any					
CTH KK	END WARRANTY	N	1.40	Control	0	0	0	0	47	0	0	1	1	0	0	0.06	0	0	0	0	0			
CTH KK	END WARRANTY	N	1.40	Random	0	0	0	0	0	0	0	0	1	0	0	0.06	0	0	0	0	0			
END WARRANTY	LEED OUT	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0			
END WARRANTY	LEED OUT	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 4070-06-70 County: FOND DU LAC Highway: USH 45

General Location: Fond So Co Ln - CTH F (east) Construction Company: Northeast Asphalt

Construction Year:
2009

Warranty Termination Year:
2014

Construction Year: 2009 Warranty Termination Year: 2014					Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage												
																							1000 lin ft	25/Seg	1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment				
																														Longitudinal Cracking			Transverse Cracking
																					Crack Severity									Crack Severity			
										From Feature	To Feature	Dir	Len	1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3	Any										
LEED IN	STH 28	N	0.10	Control	0	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	0	0												
LEED IN	STH 28	N	0.10	Random	0	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	0	0												
STH 28	MILWAUKEE RIVER STR	N	1.02	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0												
STH 28	MILWAUKEE RIVER STR	N	1.02	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0												
MILWAUKEE RIVER STR	OLD BRIDGE RD	N	1.08	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0												
MILWAUKEE RIVER STR	OLD BRIDGE RD	N	1.08	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0												
OLD BRIDGE RD	HAVEN DR	N	1.01	Control	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0												
OLD BRIDGE RD	HAVEN DR	N	1.01	Random	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0												
HAVEN DR	CTH Y	N	1.52	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0												
HAVEN DR	CTH Y	N	1.52	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0												
CTH Y	LOVERS LANE RD	N	1.27	Control	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0												
CTH Y	LOVERS LANE RD	N	1.27	Random	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0												
LOVERS LANE RD	CTH SS	N	1.65	Control	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0												
LOVERS LANE RD	CTH SS	N	1.65	Random	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0												

AC Warranty Report 2010

Project ID: 4070-06-70 County: FOND DU LAC Highway: USH 45

General Location: Fond So Co Ln - CTH F (east) Construction Company: Northeast Asphalt

Construction Year:
2009

Warranty Termination Year:
2014

Construction Year: 2009					Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
Warranty Termination Year: 2014																						
From Feature	To Feature	Dir	Len	1% of the Segment Area (126.72 sf)						10% of Segment Length (52.8')	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment
CTH SS	CTH F	N	1.49	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0	
CTH SS	CTH F	N	1.49	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0	
CTH F	MITCHELL RD	N	1.10	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0	
CTH F	MITCHELL RD	N	1.10	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0	
MITCHELL RD	CTH W	N	1.09	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0	
MITCHELL RD	CTH W	N	1.09	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0	
CTH W	CTH B	N	1.50	Control	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0	
CTH W	CTH B	N	1.50	Random	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0	
CTH B	CHURCH RD	N	1.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0	
CTH B	CHURCH RD	N	1.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0	
CHURCH RD	TWIN LAKE RD	N	1.15	Control	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0	
CHURCH RD	TWIN LAKE RD	N	1.15	Random	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0	
TWIN LAKE RD	END WARRANTY	N	0.44	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0	
TWIN LAKE RD	END WARRANTY	N	0.44	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0	

AC Warranty Report 2010

Project ID: 9170-07-71 County: OCONTO Highway: STH 32

General Location: SAGEBRUSH LANE - WAUPEE RIVER RD Construction Company: B.R. Amon and Sons

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Warranty Termination Year: 2010															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg												
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any				
CTH AA	BEG WARRANTY	N	0.34	Control	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0			
CTH AA	BEG WARRANTY	N	0.34	Random	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0			
BEG WARRANTY	LOGAN RD	N	0.65	Control	0	0	0	0	0	0	0	2	0	1	0	0.06	0	0	0	0	0			
BEG WARRANTY	LOGAN RD	N	0.65	Random	0	0	0	0	0	0	0	2	0	0	0	0.06	0	0	0	0	0			
LOGAN RD	MOODY LAKE RD	N	1.10	Control	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0	0			
LOGAN RD	MOODY LAKE RD	N	1.10	Random	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0	0			
MOODY LAKE RD	TN OF ARMSTRONG	N	1.01	Control	0	0	0	0	0	0	0	3	0	1	0	0.07	0	0	0	0	0			
MOODY LAKE RD	TN OF ARMSTRONG	N	1.01	Random	0	0	0	0	0	0	0	4	0	0	0	0.07	0	0	0	0	0			
TN OF ARMSTRONG	WAUPEE RIVER STR	N	1.61	Control	0	0	0	0	79	0	0	4	0	0	0	0.08	0	0	0	0	0			
TN OF ARMSTRONG	WAUPEE RIVER STR	N	1.61	Random	0	0	0	0	19	0	0	3	0	1	0	0.08	0	0	0	0	0			
WAUPEE RIVER STR	LEED OUT	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0			
WAUPEE RIVER STR	LEED OUT	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 9170-08-71

County: OCONTO

Highway: STH 32

General Location: W. JCT. STH 22 - CTH Z

Construction Company: B.R. Amon and Sons

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Warranty Termination Year: 2010															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg										1% of Segment Length (5.28')	0.25 in. In Depth	
									Crack Severity			Crack Severity									Any			
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3										
STH 22E(WEST)	BEG WARRANTY	N	0.30	Control	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0			
STH 22E(WEST)	BEG WARRANTY	N	0.30	Random	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0			
BEG WARRANTY	CTH H	N	0.76	Control	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0			
BEG WARRANTY	CTH H	N	0.76	Random	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0			
CTH H	SPRING HILL RD	N	0.99	Control	0	0	0	0	0	0	0	2	0	0	0	0.11	0	0	0	0	0			
CTH H	SPRING HILL RD	N	0.99	Random	0	0	0	0	0	0	0	1	0	0	0	0.11	0	0	0	0	0			
SPRING HILL RD	FIFIELD LA	N	0.85	Control	0	0	0	0	325	0	0	2	0	0	0	0.10	0	0	0	0	0			
SPRING HILL RD	FIFIELD LA	N	0.85	Random	0	0	0	0	0	0	0	2	0	0	0	0.10	0	0	0	0	0			
FIFIELD LA	KLAUS LAKE RD	N	0.80	Control	0	0	0	0	44	0	0	3	0	0	0	0.11	0	0	0	0	0			
FIFIELD LA	KLAUS LAKE RD	N	0.80	Random	0	0	0	0	0	0	0	3	0	1	0	0.11	0	0	0	0	0			
KLAUS LAKE RD	SECTION LINE	N	1.14	Control	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0			
KLAUS LAKE RD	SECTION LINE	N	1.14	Random	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0			
SECTION LINE	CLAYWOOD RD	N	1.01	Control	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0			
SECTION LINE	CLAYWOOD RD	N	1.01	Random	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 9170-08-71

County: OCONTO

Highway: STH 32

General Location: W. JCT. STH 22 - CTH Z

Construction Company: B.R. Amon and Sons

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Warranty Termination Year: 2010																					
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Ruting	Surface Raveling	Transverse Distortiohn	Patching	Potholes						
									1000 lin ft			25/Seg								1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Slippage	Any
									Crack Severity			Crack Severity														
									1	2	3	1	2	3												
CLAYWOOD RD	END WARRANTY	N	1.55	Control	0	0	0	0	0	0	0	3	0	0	0	0.10	0	0	0	0	0					
CLAYWOOD RD	END WARRANTY	N	1.55	Random	0	0	0	0	0	0	0	2	0	0	0	0.10	0	0	0	0	0					
END WARRANTY	CTH Z	N	0.25	Control	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0					
END WARRANTY	CTH Z	N	0.25	Random	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0					

AC Warranty Report 2010

Project ID: 1500-24-71

County: CALUMET

Highway: USH 10

General Location: EAST CORP. LIMITS (Brillion) - CTH W (

Construction Company: B.R. Amon and Sons

Construction Year:
2006

Warranty Termination Year:
2011

Construction Year: 2006					Warranty Termination Year: 2011															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg										1% of Segment Length (5.28')	0.25 in. In Depth	
									Crack Severity			Crack Severity												Any
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3										
LEED IN	BEG WARRANTY	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.43	0	0	0	0	0			
LEED IN	BEG WARRANTY	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.43	0	0	0	0	0			
BEG WARRANTY	CALU/MANI CO LN	E	0.75	Control	0	0	0	0	543	0	0	14	0	1	0	0.10	0	0	0	0	0			
BEG WARRANTY	CALU/MANI CO LN	E	0.75	Random	0	0	0	0	187	0	0	16	0	1	0	0.10	0	0	36	0	0			
CALU/MANI CO LN	OAKWOOD RD	E	1.09	Control	0	0	0	0	728	0	0	14	1	2	0	0.12	0	0	0	0	0			
CALU/MANI CO LN	OAKWOOD RD	E	1.09	Random	0	0	36	0	683	0	0	17	0	1	0	0.12	0	0	0	0	0			
OAKWOOD RD	HICKORY HILLS RD	E	1.11	Control	0	0	0	0	660	0	0	16	0	2	0	0.10	0	0	0	0	0			
OAKWOOD RD	HICKORY HILLS RD	E	1.11	Random	0	0	0	0	643	0	0	17	0	0	0	0.10	0	0	0	0	0			
HICKORY HILLS RD	MAPLE ROCK RD	E	1.06	Control	0	0	1	0	181	0	122	18	0	5	0	0.10	0	0	0	0	0			
HICKORY HILLS RD	MAPLE ROCK RD	E	1.06	Random	0	0	189	0	279	0	20	17	0	5	0	0.10	0	0	0	0	0			
MAPLE ROCK RD	CTH W	E	1.05	Control	0	0	4	0	52	0	0	14	1	5	0	0.11	0	0	0	0	0			
MAPLE ROCK RD	CTH W	E	1.05	Random	0	0	0	0	24	0	38	14	2	4	0	0.11	0	0	0	0	0			
CTH W	END WARRANTY	E	0.14	Control	0	0	21	0	68	30	71	11	1	0	0	0.10	0	0	0	0	0			
CTH W	END WARRANTY	E	0.14	Random	0	0	0	0	66	0	0	8	0	1	0	0.10	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 1500-24-71 County: CALUMET Highway: USH 10

General Location: EAST CORP. LIMITS (Brillion) - CTH W (Construction Company: B.R. Amon and Sons

Construction Year:
2006

Warranty Termination Year:
2011

Construction Year: 2006										Warranty Termination Year: 2011										Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Block Cracking	Alligator Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment							
									1000 lin ft			25/Seg														
									Crack Severity			Crack Severity														
						1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any						
END WARRANTY	LEED OUT	E	0.06	Control		0	0	0	0	0	0	0	0	0	0	0.44	0	0	0	0	0					
END WARRANTY	LEED OUT	E	0.06	Random		0	0	0	0	0	0	0	0	0	0	0.44	0	0	0	0	0					

AC Warranty Report 2010

Project ID: 6180-13-71 County: WINNEBAGO Highway: STH 21

General Location: WEST CO LINE - OMRO Construction Company: Northeast Asphalt

Construction Year:
2006

Warranty Termination Year:
2011

Construction Year: 2006					Warranty Termination Year: 2011												Longitudinal Distortiohn	Rutting 0.25 in. In Depth	Surface Raveling Slight 3 or more segregated areas per segment 30 sq ft or more	Transverse Distortiohn 1% of Segment Length (5.28')	Patching 150 lineal feet of patching per segment	Potholes			
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking 1% of the Segment Area (126.72 sf)	Block Cracking 10% of Segment Length (52.8')	Flushing 20% of Segment Length (105.6')	Longitudinal Cracking 1000 lin ft			Transverse Cracking 25/Seg			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more						1% of Segment Length (5.28')	150 lineal feet of patching per segment	Slippage	Potholes
								1	2	3	1	2	3											Any	Any
LEED IN	WAUS/WINN CO LN	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0				
LEED IN	WAUS/WINN CO LN	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0				
WAUS/WINN CO LN	SECTION LINE	E	0.97	Control	0	0	0	0	34	353	0	12	4	0	0	0.09	0	0	0	0	0				
WAUS/WINN CO LN	SECTION LINE	E	0.97	Random	0	0	0	0	142	120	0	9	8	1	0	0.09	0	0	0	0	0				
SECTION LINE	CTH K	E	1.02	Control	0	0	0	0	80	98	0	12	11	2	0	0.09	0	0	0	0	0				
SECTION LINE	CTH K	E	1.02	Random	0	0	0	0	0	178	0	17	7	0	0	0.09	0	0	0	0	0				
CTH K	RUSHFORD AVE	E	1.01	Control	0	0	0	0	0	0	0	15	5	0	0	0.09	0	0	0	0	0				
CTH K	RUSHFORD AVE	E	1.01	Random	0	0	0	0	29	0	0	20	14	2	0	0.09	0	0	0	0	0				
RUSHFORD AVE	POYGAN AVE	E	1.01	Control	0	0	0	0	32	0	0	13	7	2	0	0.07	0	0	0	0	0				
RUSHFORD AVE	POYGAN AVE	E	1.01	Random	0	0	0	0	69	75	0	19	8	0	0	0.07	0	0	0	0	0				
POYGAN AVE	OREILLY RD	E	1.01	Control	0	0	0	0	0	0	0	8	12	0	0	0.09	0	0	0	0	0				
POYGAN AVE	OREILLY RD	E	1.01	Random	0	0	0	0	10	0	0	15	6	0	0	0.09	0	0	0	0	0				
OREILLY RD	BRODRICK RD L	E	0.99	Control	0	0	0	0	59	0	0	16	8	0	0	0.09	0	0	0	0	0				
OREILLY RD	BRODRICK RD L	E	0.99	Random	0	0	0	0	97	0	0	12	4	0	0	0.09	0	0	0	0	0				

AC Warranty Report 2010

Project ID: 6180-13-71 County: WINNEBAGO Highway: STH 21

General Location: WEST CO LINE - OMRO Construction Company: Northeast Asphalt

Construction Year:
2006

Warranty Termination Year:
2011

Construction Year: 2006										Warranty Termination Year: 2011										Longitudinal Distortiohn	Ruting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Block Cracking Alligator Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment								
								1000 lin ft			25/Seg															
								Crack Severity			Crack Severity								Any							
BRODRICK RD L	STH 116E INT	E	1.14	Control	1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3	0	0.09	0	0	0	0	0	0					
BRODRICK RD L	STH 116E INT	E	1.14	Random	0	0	0	0	0	0	15	8	0	0	0.09	0	0	0	0	0	0					
STH 116E INT	LEED OUT	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0	0					
STH 116E INT	LEED OUT	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0	0					

AC Warranty Report 2010

Project ID: 9150-03-71

County: OCONTO

Highway: STH 32

General Location: CTH W - BIG HILL RD

Construction Company: B.R. Amon and Sons

Construction Year:
2006

Warranty Termination Year:
2011

Construction Year: 2006					Warranty Termination Year: 2011															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg										1% of Segment Length (5.28')	0.25 in. In Depth	
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any				
LEED IN	CTH W	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0			
LEED IN	CTH W	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0			
CTH W	SECTION 4 LANE	N	0.78	Control	0	0	0	0	0	0	0	7	0	0	0	0.07	0	0	0	0	0			
CTH W	SECTION 4 LANE	N	0.78	Random	0	0	0	0	0	0	0	9	0	0	0	0.07	0	0	0	0	0			
SECTION 4 LANE	STH 64E(WEST)	N	1.38	Control	0	0	0	0	166	0	0	1	0	0	0	0.07	0	0	0	0	0			
SECTION 4 LANE	STH 64E(WEST)	N	1.38	Random	0	0	0	0	83	0	0	1	0	0	0	0.07	0	0	0	0	0			
STH 64E(WEST)	STAR LAKE RD	N	1.22	Control	0	0	0	0	388	0	0	3	0	0	0	0.07	0	0	0	0	0			
STH 64E(WEST)	STAR LAKE RD	N	1.22	Random	0	0	0	0	0	0	0	3	0	0	0	0.07	0	0	0	0	0			
STAR LAKE RD	ISLAND LAKE RD	N	1.00	Control	0	0	0	0	218	0	0	6	0	0	0	0.07	0	0	0	0	0			
STAR LAKE RD	ISLAND LAKE RD	N	1.00	Random	0	0	0	0	338	0	0	4	0	0	0	0.07	0	0	0	0	0			
ISLAND LAKE RD	THELEN RD(NE)	N	1.35	Control	0	0	0	0	47	0	0	1	0	0	0	0.07	0	0	0	0	0			
ISLAND LAKE RD	THELEN RD(NE)	N	1.35	Random	0	0	0	0	40	0	0	1	0	0	0	0.07	0	0	0	0	0			
THELEN RD(NE)	THELEN RD(SE)	N	1.21	Control	0	0	0	0	0	0	0	1	0	0	0	0.06	0	0	0	0	0			
THELEN RD(NE)	THELEN RD(SE)	N	1.21	Random	0	0	0	0	0	0	0	2	0	0	0	0.06	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 9150-03-71 County: OCONTO Highway: STH 32

General Location: CTH W - BIG HILL RD Construction Company: B.R. Amon and Sons

Construction Year:
2006

Warranty Termination Year:
2011

Construction Year: 2006 Warranty Termination Year: 2011					Block Cracking	Alligator Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage						
																						1000 lin ft	25/Seg	1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more
									Longitudinal Cracking			Transverse Cracking														
									Crack Severity			Crack Severity														
From Feature	To Feature	Dir	Len	Test Segment	1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3												
THELEN RD(SE)	PAYA LAKE RD	N	0.80	Control	0	0	0	0	77	0	0	4	0	0	0	0.06	0	0	0	0	0					
THELEN RD(SE)	PAYA LAKE RD	N	0.80	Random	0	0	0	0	79	0	0	3	0	0	0	0.06	0	0	0	0	0					
PAYA LAKE RD	CTH F	N	1.42	Control	0	0	0	0	0	0	0	13	0	0	0	0.06	0	0	0	0	0					
PAYA LAKE RD	CTH F	N	1.42	Random	0	0	0	0	3	0	0	7	0	1	0	0.06	0	0	0	0	0					
CTH F	END WARRANTY	N	0.32	Control	0	0	0	0	102	0	0	6	0	1	0	0.08	0	0	0	0	0					
CTH F	END WARRANTY	N	0.32	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0					
END WARRANTY	LEED OUT	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0					
END WARRANTY	LEED OUT	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0					

AC Warranty Report 2010

Project ID: 4530-04-71 County: SHEBOYGAN Highway: STH 67

General Location: WEST CO LINE - CTH PP Construction Company: B.R. Amon and Sons

Construction Year:
2007

Warranty Termination Year:
2012

Construction Year: 2007					Warranty Termination Year: 2012												Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes						
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			1% of Segment Length (5.28')	0.25 in. In Depth						Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Slippage	Any		
									1000 lin ft			25/Seg							1	2	3				1	2	3	Any
									1	2	3	1	2	3														
LEED IN	BEG WARRANTY	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0							
LEED IN	BEG WARRANTY	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0							
BEG WARRANTY	FOND/SHEB CO LN	N	0.10	Control	0	0	0	0	172	11	0	9	3	1	0	0.06	0	0	0	0	0							
BEG WARRANTY	FOND/SHEB CO LN	N	0.10	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0							
FOND/SHEB CO LN	CTH V	N	0.94	Control	0	0	0	0	254	91	0	10	6	1	0	0.06	0	0	0	0	0							
FOND/SHEB CO LN	CTH V	N	0.94	Random	0	0	0	0	38	0	0	11	2	0	0	0.06	0	0	0	0	0							
CTH V	CTH U	N	1.06	Control	0	0	0	0	188	0	0	10	5	0	0	0.07	0	0	0	0	0							
CTH V	CTH U	N	1.06	Random	0	0	0	0	36	0	0	10	1	0	0	0.07	0	0	0	0	0							
CTH U	FOREST DR	N	1.22	Control	0	0	0	0	0	0	0	7	0	0	0	0.07	0	0	0	0	0							
CTH U	FOREST DR	N	1.22	Random	0	0	0	0	0	0	0	4	3	1	0	0.07	0	0	0	0	0							
FOREST DR	CTH A(SHADY LA)	N	1.16	Control	0	0	0	0	179	0	0	8	3	0	0	0.07	0	0	0	0	0							
FOREST DR	CTH A(SHADY LA)	N	1.16	Random	0	0	0	0	0	0	0	9	0	0	0	0.07	0	0	0	0	0							
CTH A(SHADY LA)	HILLCREST DRIVE	N	1.00	Control	0	0	0	0	0	0	0	9	7	1	0	0.06	0	0	0	0	0							
CTH A(SHADY LA)	HILLCREST DRIVE	N	1.00	Random	0	0	0	0	87	0	0	13	8	0	0	0.06	0	0	0	0	0							

AC Warranty Report 2010

Project ID: 4530-04-71 County: SHEBOYGAN Highway: STH 67

General Location: WEST CO LINE - CTH PP Construction Company: B.R. Amon and Sons

Construction Year:
2007

Warranty Termination Year:
2012

Construction Year: 2007					Warranty Termination Year: 2012															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg												
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3					Any					
HILLCREST DRIVE	CTH S	N	1.04	Control	0	0	0	0	218	7	0	10	7	0	0	0.07	0	0	0	0	0			
HILLCREST DRIVE	CTH S	N	1.04	Random	0	0	0	0	0	0	0	15	5	0	0	0.07	0	0	0	0	0			
CTH S	OAK RD	N	1.46	Control	0	0	0	0	0	0	0	11	1	0	0	0.08	0	0	0	0	0			
CTH S	OAK RD	N	1.46	Random	0	0	0	0	46	0	0	7	3	0	0	0.08	0	0	0	0	0			
OAK RD	CTH E	N	1.07	Control	0	0	0	0	0	0	0	13	3	0	0	0.08	0	0	0	0	0			
OAK RD	CTH E	N	1.07	Random	0	0	0	0	33	0	0	9	11	0	0	0.08	0	0	0	0	0			
CTH E	CTH PP	N	0.87	Control	0	0	0	0	0	0	0	7	4	1	0	0.09	0	0	0	0	0			
CTH E	CTH PP	N	0.87	Random	0	0	0	0	7	0	46	7	6	0	0	0.09	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 9130-08-71 County: OCONTO Highway: STH 32

General Location: TOWNSEND - NORTH CO LINE Construction Company: Northeast Asphalt

Construction Year:
2007

Warranty Termination Year:
2012

Construction Year: 2007					Warranty Termination Year: 2012															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg												
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any				
LEED IN	BEG WARRANTY	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.15	0	0	0	0	0			
LEED IN	BEG WARRANTY	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.15	0	0	0	0	0			
BEG WARRANTY	TOWNSEND DAM RD	N	0.15	Control	0	0	0	0	0	0	0	2	0	0	0	0.07	0	0	0	0	0			
BEG WARRANTY	TOWNSEND DAM RD	N	0.15	Random	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0			
TOWNSEND DAM RD	ELM ST	N	0.58	Control	0	0	0	0	0	0	0	2	0	0	0	0.05	0	0	0	0	0			
TOWNSEND DAM RD	ELM ST	N	0.58	Random	0	0	0	0	6	0	0	2	0	0	0	0.05	0	0	0	0	0			
ELM ST	DOOLITTLE LN	N	1.08	Control	0	0	0	0	0	0	0	1	0	0	0	0.06	0	0	0	0	0			
ELM ST	DOOLITTLE LN	N	1.08	Random	0	0	0	0	0	0	0	1	0	1	0	0.06	0	0	0	0	0			
DOOLITTLE LN	SURPRISE LK RD	N	0.98	Control	0	0	0	0	0	0	0	1	0	0	0	0.06	0	0	0	0	0			
DOOLITTLE LN	SURPRISE LK RD	N	0.98	Random	0	0	0	0	0	0	0	1	0	0	0	0.06	0	0	0	0	0			
SURPRISE LK RD	VALLEY VIEW RD	N	0.80	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0			
SURPRISE LK RD	VALLEY VIEW RD	N	0.80	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0			
VALLEY VIEW RD	OCON/FORE CO LN	N	1.28	Control	0	0	0	0	0	0	0	2	1	0	0	0.06	0	0	0	0	0			
VALLEY VIEW RD	OCON/FORE CO LN	N	1.28	Random	0	0	0	0	0	0	0	2	0	0	0	0.06	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 9130-08-71

County: OCONTO

Highway: STH 32

General Location: TOWNSEND - NORTH CO LINE

Construction Company: Northeast Asphalt

Construction Year:
2007

Warranty Termination Year:
2012

Construction Year: 2007										Warranty Termination Year: 2012										Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Block Cracking Alligator Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment								
								1000 lin ft			25/Seg															
								Crack Severity			Crack Severity															
					1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any							
OCON/FORE CO LN	LEED OUT	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0						
OCON/FORE CO LN	LEED OUT	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0						

AC Warranty Report 2010

Project ID: 9670-08-71 County: MARINETTE Highway: STH 180

General Location: Ush 41 - CTH X Construction Company: Northeast Asphalt

Construction Year:
2008

Warranty Termination Year:
2013

Construction Year: 2008 Warranty Termination Year: 2013					Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage					
																							1000 lin ft	25/Seg	1% of Segment Length (5.28')	0.25 in. In Depth
										Longitudinal Cracking			Transverse Cracking													
										1	2	3	1	2	3					Any						
From Feature	To Feature	Dir	Len		1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')																			
LEED IN	BEG WARRANTY	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0					
LEED IN	BEG WARRANTY	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0					
BEG WARRANTY	COUNTRY LA	N	1.10	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0					
BEG WARRANTY	COUNTRY LA	N	1.10	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0					
COUNTRY LA	BRUETTE RD	N	1.00	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0					
COUNTRY LA	BRUETTE RD	N	1.00	Random	0	0	0	0	0	0	0	1	0	0	0	0.08	0	0	0	0	0					
BRUETTE LA	CTH JJ	N	1.26	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0					
BRUETTE LA	CTH JJ	N	1.26	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0					
CTH JJ	RADEMAKER RD	N	1.11	Control	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0					
CTH JJ	RADEMAKER RD	N	1.11	Random	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0					
RADEMAKER RD	RENIKOW RD	N	1.33	Control	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0					
RADEMAKER RD	RENIKOW RD	N	1.33	Random	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0					
RENIKOW RD	HIATT RD	N	0.89	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0					
RENIKOW RD	HIATT RD	N	0.89	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0					

AC Warranty Report 2010

Project ID: 9670-08-71 County: MARINETTE Highway: STH 180

General Location: Ush 41 - CTH X Construction Company: Northeast Asphalt

Construction Year:
2008

Warranty Termination Year:
2013

Construction Year: 2008					Warranty Termination Year: 2013															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg												
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any				
HIATT RD	SEEFELDT RD	N	1.02	Control	0	0	0	0	0	0	0	1	0	0	0	0.09	0	0	0	0	0			
HIATT RD	SEEFELDT RD	N	1.02	Random	0	0	0	0	0	0	0	1	0	0	0	0.09	0	0	0	0	0			
SEEFELDT RD	END 328/BEG 327	N	0.46	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0			
SEEFELDT RD	END 328/BEG 327	N	0.46	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0			
END 328/BEG 327	TN OF WAUSASUKEE	N	0.39	Control	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0	0			
END 328/BEG 327	TN OF WAUSASUKEE	N	0.39	Random	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0	0			
TN OF WAUSAUKEE	FOREST RD	N	1.09	Control	0	0	0	0	0	0	0	3	0	0	0	0.08	0	0	0	0	0			
TN OF WAUSAUKEE	FOREST RD	N	1.09	Random	0	0	0	0	0	0	0	5	0	0	0	0.08	0	0	0	0	0			
FOREST RD	DEER LA	N	1.07	Control	0	0	0	0	0	0	0	1	0	0	0	0.08	0	0	0	0	0			
FOREST RD	DEER LA	N	1.07	Random	0	0	0	0	0	0	0	1	0	0	0	0.08	0	0	0	0	0			
DEER LA	SECTION LINE	N	1.14	Control	0	0	0	0	0	0	0	5	0	0	0	0.08	0	0	0	0	0			
DEER LA	SECTION LINE	N	1.14	Random	0	0	0	0	0	0	0	5	0	0	0	0.08	0	0	0	0	0			
SECTION LINE	CTH XX	N	1.05	Control	0	0	0	0	0	0	0	5	0	0	0	0.08	0	0	0	0	0			
SECTION LINE	CTH XX	N	1.05	Random	0	0	0	0	0	0	0	5	0	0	0	0.08	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 9670-08-71 County: MARINETTE Highway: STH 180

General Location: Ush 41 - CTH X Construction Company: Northeast Asphalt

Construction Year:
2008

Warranty Termination Year:
2013

Construction Year: 2008 Warranty Termination Year: 2013					Test Segment	Block Cracking Alligator Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
									Crack Severity			Crack Severity									
									From Feature	To Feature	Dir	Len	1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')					20% of Segment Length (105.6')	1	2
CTH XX	MUD LAKE RD	N	0.85	Control	0	0	0	0	0	0	3	0	0	0	0.07	0	0	0	0	0	
CTH XX	MUD LAKE RD	N	0.85	Random	0	0	0	0	0	0	0	3	0	0	0	0.07	0	0	0	0	
MUD LAKE RD	SCHLIES RD	N	1.03	Control	0	0	0	0	0	0	0	4	0	0	0	0.09	0	0	0	0	
MUD LAKE RD	SCHLIES RD	N	1.03	Random	0	0	0	0	0	0	0	4	0	0	0	0.09	0	0	0	0	
SCHLIES RD	USH 141N	N	1.34	Control	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	
SCHLIES RD	USH 141N	N	1.34	Random	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	
USH 141N	LEED OUT	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	
USH 141N	LEED OUT	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	

AC Warranty Report 2010

Project ID: 1600-21-71 County: SHAWANO Highway: USH 45

General Location: STH 29 - NORTH CO LINE Construction Company: Northeast Asphalt

Construction Year:
2008

Warranty Termination Year:
2013

Construction Year: 2008 Warranty Termination Year: 2013					Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage												
																							1000 lin ft	25/Seg	1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment				
																														Crack Severity			Crack Severity
																					1	2								3	1	2	3
										From Feature	To Feature	Dir	Len		1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')												Any				
USH 45S(END DIV)	HEMLOCK RD	N	0.19	Control	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0												
USH 45S(END DIV)	HEMLOCK RD	N	0.19	Random	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0												
HEMLOCK RD	TN OF BIRNAMWOOD	N	1.03	Control	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0												
HEMLOCK RD	TN OF BIRNAMWOOD	N	1.03	Random	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0												
TN OF BIRNAMWOOD	HUMMINGBIRD LN	N	1.56	Control	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0												
TN OF BIRNAMWOOD	HUMMINGBIRD LN	N	1.56	Random	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0												
HUMMINGBIRD LN	CTH O	N	0.91	Control	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0												
HUMMINGBIRD LN	CTH O	N	0.91	Random	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0												
CTH O	ORIOLE RD	N	0.97	Control	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0												
CTH O	ORIOLE RD	N	0.97	Random	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0												
ORIOLE RD	CEDAR RD	N	1.02	Control	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0												
ORIOLE RD	CEDAR RD	N	1.02	Random	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0												
CEDAR RD	SECTION LINE	N	1.01	Control	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0												
CEDAR RD	SECTION LINE	N	1.01	Random	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0												

AC Warranty Report 2010

Project ID: 1600-21-71 County: SHAWANO Highway: USH 45

General Location: STH 29 - NORTH CO LINE Construction Company: Northeast Asphalt

Construction Year:
2008

Warranty Termination Year:
2013

Construction Year: 2008 Warranty Termination Year: 2013					Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage					
																						1000 lin ft	25/Seg	1% of Segment Length (5.28')	0.25 in. In Depth
									Longitudinal Cracking			Transverse Cracking													
									1	2	3	1	2	3					Any						
From Feature	To Feature	Dir	Len	Test Segment	1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3	1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Any					
SECTION LINE	CTH N	N	1.03	Control	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0				
SECTION LINE	CTH N	N	1.03	Random	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0				
CTH N	CHURCH RD	N	0.99	Control	0	0	0	0	0	0	0	0	1	0	0	0.10	0	0	0	0	0				
CTH N	CHURCH RD	N	0.99	Random	0	0	0	0	0	0	0	1	0	0	0	0.10	0	0	0	0	0				
CHURCH RD	CARDINAL LN	N	1.00	Control	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0				
CHURCH RD	CARDINAL LN	N	1.00	Random	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0				
CARDINAL LN	SWALLOW LA	N	1.02	Control	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0				
CARDINAL LN	SWALLOW LA	N	1.02	Random	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0				
SWALLOW LA	CTH ZZ	N	1.01	Control	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0				
SWALLOW LA	CTH ZZ	N	1.01	Random	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0				
CTH ZZ	CTH Z	N	1.52	Control	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0				
CTH ZZ	CTH Z	N	1.52	Random	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0				
CTH Z	STH 52E	N	1.15	Control	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0				
CTH Z	STH 52E	N	1.15	Random	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0				

AC Warranty Report 2010

Project ID: 1600-21-71 County: SHAWANO Highway: USH 45

General Location: STH 29 - NORTH CO LINE Construction Company: Northeast Asphalt

Construction Year:
2008

Warranty Termination Year:
2013

Construction Year: 2008					Warranty Termination Year: 2013															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg										1% of Segment Length (5.28')	0.25 in. In Depth	
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any				
STH 52E	SHAW/LANG CO LN	N	0.87	Control	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0			
STH 52E	SHAW/LANG CO LN	N	0.87	Random	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0			
SHAW/LANG CO LN	LEED OUT	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.21	0	0	0	0	0			
SHAW/LANG CO LN	LEED OUT	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.21	0	0	0	0	0			

AC Warranty Report 2010																						
Project ID: 1160-00-74					County: PORTAGE					Highway: IH 39												
General Location: N. SECOND ST - CTH X					Construction Company: American Asphalt																	
Construction Year: 2007					Test Segment	Alligator Cracking 1% of the Segment Area (126.72 sf)	Block Cracking	Edge Raveling 10% of Segment Length (52.8')	Flushing 20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn 1% of Segment Length (5.28')	Rutting 0.25 in. In Depth	Surface Raveling Slight 3 or more segregated areas per segment 30 sq ft or more	Transverse Distortiohn 1% of Segment Length (5.28')	Patching 150 lineal feet of patching per segment	Potholes Slippage	
Warranty Termination Year: 2012										1000 lin ft			25/Seg								Any	
From Feature		To Feature		Dir						Len	1	2	3	1	2						3	
BUS. 51N OFF RAMP		BEG WARRANTY		N	0.44	Control	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0	
BUS. 51N OFF RAMP		BEG WARRANTY		N	0.44	Random	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0	
BEG WARRANTY		JORDAN RD(NO ACCESS)		N	0.55	Control	0	0	0	0	528	0	0	2	0	1	0	0.12	0	0	0	0
BEG WARRANTY		JORDAN RD(NO ACCESS)		N	0.55	Random	0	0	0	0	528	5	0	3	0	0	0	0.12	0	0	0	0
JORDAN RD(NO ACCESS)		BOX CULVERT STR		N	1.06	Control	0	0	0	0	528	0	0	5	0	0	0	0.11	0	0	0	0
JORDAN RD(NO ACCESS)		BOX CULVERT STR		N	1.06	Random	0	0	0	0	528	0	0	2	0	2	0	0.11	0	0	0	0
BOX CULVERT STR		OLD X OH(NEW 10)		N	1.27	Control	0	0	0	0	531	0	0	1	0	0	0	0.11	0	0	0	0
BOX CULVERT STR		OLD X OH(NEW 10)		N	1.27	Random	0	0	0	0	536	0	0	5	1	0	0	0.11	0	0	0	0
OLD X OH(NEW 10)		BEG WARRANTY		N	0.45	Control	0	0	0	0	528	0	0	1	0	0	0	0.10	0	0	0	0
OLD X OH(NEW 10)		BEG WARRANTY		N	0.45	Random	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0
BEG WARRANTY		SECTION LINE		N	0.96	Control	0	0	0	0	531	0	0	2	0	0	0	0.11	0	0	0	0
BEG WARRANTY		SECTION LINE		N	0.96	Random	0	0	0	0	532	0	0	2	0	0	0	0.11	0	0	0	0
SECTION LINE		MAPLE DR OH		N	1.03	Control	0	0	0	0	537	0	0	4	0	0	0	0.11	0	0	0	0
SECTION LINE		MAPLE DR OH		N	1.03	Random	0	0	0	0	511	0	0	6	0	0	0	0.11	0	0	0	0

AC Warranty Report 2010

Project ID: 1160-00-74 County: PORTAGE Highway: IH 39

General Location: N. SECOND ST - CTH X Construction Company: American Asphalt

Construction Year:
2007

Warranty Termination Year:
2012

Construction Year: 2007					Block Cracking	Alligator Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching								
Warranty Termination Year: 2012																						Longitudinal Cracking			Transverse Cracking		
From Feature	To Feature	Dir	Len	Test Segment					1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1000 lin ft							25/Seg			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 feet of patching per segment	Any
												Crack Severity							Crack Severity								
												1	2	3					1	2	3						
MAPLE DR OH	SECTION LINE	N	1.03	Control	0	0	0	0	496	0	0	4	0	1	0	0.11	0	0	0	0	0						
MAPLE DR OH	SECTION LINE	N	1.03	Random	0	0	0	0	504	0	0	4	1	0	0	0.11	0	0	0	0	0						
SECTION LINE	SECTION LINE	N	1.03	Control	0	0	0	0	501	0	0	3	0	0	0	0.11	0	0	0	0	0						
SECTION LINE	SECTION LINE	N	1.03	Random	0	0	0	0	393	0	0	3	0	0	0	0.11	0	0	0	0	0						
SECTION LINE	CTH DB OH	N	1.37	Control	0	0	0	0	586	0	0	2	0	0	0	0.11	0	0	0	0	0						
SECTION LINE	CTH DB OH	N	1.37	Random	0	0	0	0	334	0	0	5	0	0	0	0.11	0	0	0	0	0						
CTH DB OH	PORT/MARA CO LN	N	0.64	Control	0	0	0	0	369	0	0	10	0	1	0	0.12	0	0	0	0	0						
CTH DB OH	PORT/MARA CO LN	N	0.64	Random	0	0	0	0	789	0	0	7	0	0	0	0.12	0	0	0	0	0						
PORT/MARA CO LN	JOHNSON CRK STR	N	0.64	Control	0	0	0	0	1043	0	50	5	0	3	0	0.15	0	0	0	0	0						
PORT/MARA CO LN	JOHNSON CRK STR	N	0.64	Random	0	0	0	0	749	0	11	15	0	2	0	0.15	0	0	0	0	0						
JOHNSON CRK STR	SCHOOL RD(NO ACCESS)	N	0.97	Control	0	0	0	0	588	0	0	14	0	2	0	0.15	0	0	0	0	0						
JOHNSON CRK STR	SCHOOL RD(NO ACCESS)	N	0.97	Random	0	0	0	0	561	0	0	3	0	1	0	0.15	0	0	0	0	0						
SCHOOL RD(NO ACCESS)	PEPLIN CRK STR	N	0.93	Control	0	0	0	0	817	0	0	0	0	0	0	0.14	0	0	0	0	0						
SCHOOL RD(NO ACCESS)	PEPLIN CRK STR	N	0.93	Random	0	0	0	0	668	0	0	2	0	0	0	0.14	0	0	0	0	0						

AC Warranty Report 2010																																								
Project ID: 1160-00-74					County: PORTAGE					Highway: IH 39																														
General Location: N. SECOND ST - CTH X					Construction Company: American Asphalt																																			
Construction Year: 2007					Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking						Transverse Cracking			Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage																
Warranty Termination Year: 2012																																								
From Feature			To Feature							Dir	Len	1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')		20% of Segment Length (105.6')		1000 lin ft						25/Seg			1% of Segment Length (5.28')		0.25 in. In Depth		Slight 3 or more segregated areas per segment 30 sq ft or more		1% of Segment Length (5.28')		150 lineal feet of patching per segment		Any			
PEPLIN CRK STR			END WARRANTY		N	0.27	Control	0	0	0	0	375	0	0	0	2	0	1	0	0.13	0	0	0	0	0	0	0	0	0											
PEPLIN CRK STR			END WARRANTY		N	0.27	Random	0	0	0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0	0	0	0	0											
END WARRANTY			LEED OUT		N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0	0	0	0	0												
END WARRANTY			LEED OUT		N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0	0	0	0	0												
SECTION LINE			BEG WARRANTY		S	0.99	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0	0	0	0	0												
SECTION LINE			BEG WARRANTY		S	0.99	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0	0	0	0	0												
BEG WARRANTY			OLD X OH(NEW 10)		S	0.30	Control	0	0	0	0	527	0	0	7	0	0	0	0.10	0	0	0	0	0	0	0	0	0												
BEG WARRANTY			OLD X OH(NEW 10)		S	0.30	Random	0	0	0	0	530	0	0	7	0	0	0	0.10	0	0	0	0	0	0	0	0	0												
OLD X OH(NEW 10)			CULVERT STR		S	1.29	Control	0	0	0	0	1586	0	0	9	0	0	0	0.10	0	0	0	0	0	0	0	0	0												
OLD X OH(NEW 10)			CULVERT STR		S	1.29	Random	0	0	0	0	528	0	0	7	0	1	0	0.10	0	0	0	0	0	0	0	0	0												
CULVERT STR			CASIMIR RD OH		S	0.58	Control	0	0	0	0	528	0	0	4	0	0	0	0.10	0	0	0	0	0	0	0	0	0												
CULVERT STR			CASIMIR RD OH		S	0.58	Random	0	0	0	0	527	0	0	11	0	0	0	0.10	0	0	0	0	0	0	0	0	0												
CASIMIR RD OH			BUS 51S		S	1.44	Control	0	0	0	0	528	0	0	8	1	1	0	0.10	0	0	0	0	0	0	0	0	0												
CASIMIR RD OH			BUS 51S		S	1.44	Random	0	0	230	0	528	0	0	12	0	0	0	0.10	0	0	0	0	0	0	0	0	0												

AC Warranty Report 2010

Project ID: 1160-00-74 County: PORTAGE Highway: IH 39

General Location: N. SECOND ST - CTH X Construction Company: American Asphalt

Construction Year:
2007

Warranty Termination Year:
2012

Construction Year: 2007										Warranty Termination Year: 2012										Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Block Cracking Alligator Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment								
								1000 lin ft			25/Seg															
								Crack Severity			Crack Severity															
					1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any							
BUS 51S	END WARRANTY	S	0.04	Control	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0						
BUS 51S	END WARRANTY	S	0.04	Random	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0						

AC Warranty Report 2010

Project ID: 1160-03-70 County: WAUSHARA Highway: IH 39

General Location: STH 21 - CTH O Construction Company: American Asphalt

Construction Year:
2007

Warranty Termination Year:
2012

Construction Year: 2007					Warranty Termination Year: 2012															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg												
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any				
ARCHER AVE OH	BEG WARRANTY	S	1.30	Control	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0			
ARCHER AVE OH	BEG WARRANTY	S	1.30	Random	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0			
BEG WARRANTY	CTH O OH	S	0.74	Control	0	0	0	0	520	0	0	3	0	0	0	0.10	0	0	0	0	0			
BEG WARRANTY	CTH O OH	S	0.74	Random	0	0	0	0	489	0	0	3	0	0	0	0.10	0	0	0	0	0			
CTH O OH	CTH V OH	S	1.54	Control	0	0	0	0	479	42	0	6	1	0	0	0.10	0	0	0	0	0			
CTH O OH	CTH V OH	S	1.54	Random	0	0	0	0	393	372	0	5	1	0	0	0.10	0	0	0	0	0			
CTH V OH	CTH C OH	S	1.51	Control	0	0	0	0	468	0	0	5	0	0	0	0.10	0	0	0	0	0			
CTH V OH	CTH C OH	S	1.51	Random	0	0	0	0	527	0	0	5	0	0	0	0.10	0	0	0	0	0			
CTH C OH	MAINT. X OVER	S	1.47	Control	0	0	4	0	534	0	0	7	0	0	0	0.11	0	0	0	0	0			
CTH C OH	MAINT. X OVER	S	1.47	Random	0	0	0	0	427	0	0	6	0	0	0	0.11	0	0	0	0	0			
MAINT. X OVER	BUTTERCUP AVE STR	S	0.54	Control	0	0	0	0	13	0	330	4	0	0	0	0.09	0	0	0	0	0			
MAINT. X OVER	BUTTERCUP AVE STR	S	0.54	Random	0	0	0	0	0	0	527	4	0	0	0	0.09	0	0	0	0	0			
BUTTERCUP AVE STR	TOWN RD RT	S	0.98	Control	0	0	0	0	403	0	0	3	0	0	0	0.08	0	0	0	0	0			
BUTTERCUP AVE STR	TOWN RD RT	S	0.98	Random	0	0	0	0	527	0	0	5	0	0	0	0.08	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 1160-03-70 County: WAUSHARA Highway: IH 39

General Location: STH 21 - CTH O Construction Company: American Asphalt

Construction Year:
2007

Warranty Termination Year:
2012

Construction Year: 2007										Warranty Termination Year: 2012										Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Block Cracking Alligator Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Any							
								1000 lin ft			25/Seg															
								Crack Severity			Crack Severity															
1	2	3	1	2	3																					
TOWN RD RT	END WARRANTY	S	1.56	Control	0	0	0	0	0	0	527	7	1	0	0	0.08	0	0	0	0	0	0				
TOWN RD RT	END WARRANTY	S	1.56	Random	0	0	0	0	133	0	527	6	0	0	0	0.08	0	0	0	0	0	0				
END WARRANTY	STH 21E OH	S	0.82	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0	0				
END WARRANTY	STH 21E OH	S	0.82	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0	0				

AC Warranty Report 2010

Project ID: 9040-05-70 County: ONEIDA Highway: STH 17

General Location: USH 8 - BIRCHWOOD DR Construction Company: Hoffman Construction

Construction Year:
2004

Warranty Termination Year:
2011

Construction Year: 2004 Warranty Termination Year: 2011					Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
										From Feature	To Feature	Dir	Len	1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1000 lin ft			25/Seg		
1	2	3	1	2	3																	
LEED IN	USH 8 INT	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0		
LEED IN	USH 8 INT	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0		
USH 8 INT	STH 17N(BEG DIV)	N	0.77	Control	0	0	0	0	598	0	34	18	0	2	0	0.08	0	0	0	0	0	
USH 8 INT	STH 17N(BEG DIV)	N	0.77	Random	0	0	0	0	538	0	0	22	0	2	0	0.08	0	0	0	0	0	
STH 17N(BEG DIV)	CTH C/LINCOLN DR	N	0.65	Control	0	0	0	0	486	0	96	21	0	2	0	0.08	0	0	0	0	0	
STH 17N(BEG DIV)	CTH C/LINCOLN DR	N	0.65	Random	0	0	0	0	533	0	0	15	0	2	0	0.08	0	0	0	0	0	
CTH C/LINCOLN DR	CTH C/TIMBER DR	N	0.56	Control	0	0	0	0	642	0	0	22	0	3	0	0.10	0	0	0	0	0	
CTH C/LINCOLN DR	CTH C/TIMBER DR	N	0.56	Random	0	0	0	0	521	0	0	10	0	0	0	0.10	0	0	0	0	0	
CTH C/TIMBER DR	END WARRANTY	N	1.04	Control	0	0	0	0	646	0	0	22	0	1	0	0.12	0	0	0	0	0	
CTH C/TIMBER DR	END WARRANTY	N	1.04	Random	0	0	0	0	447	0	274	11	0	1	0	0.12	0	0	0	0	0	
END WARRANTY	BIRCHWOOD DR	N	0.55	Control	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0	
END WARRANTY	BIRCHWOOD DR	N	0.55	Random	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0	
BIRCHWOOD DR	STH 17N(END DIV)	S	0.55	Control	0	0	0	0	0	0	0	0	0	0	0	0.15	0	0	0	0	0	
BIRCHWOOD DR	STH 17N(END DIV)	S	0.55	Random	0	0	0	0	0	0	0	0	0	0	0	0.15	0	0	0	0	0	

AC Warranty Report 2010

Project ID: 9040-05-70 County: ONEIDA Highway: STH 17

General Location: USH 8 - BIRCHWOOD DR Construction Company: Hoffman Construction

Construction Year:
2004

Warranty Termination Year:
2011

Construction Year: 2004 Warranty Termination Year: 2011					Test Segment	Dir	Len	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage				
																									1000 lin ft		
												Crack Severity			Crack Severity												
												1	2	3	1	2	3										
												From Feature	To Feature	1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3	Any				
BEGIN WARRANTY	CTH C/TIMBER DR	S	1.04	Control	0	0	50	0	785	11	0	18	0	4	0	0.12	0	0	0	0	0						
BEGIN WARRANTY	CTH C/TIMBER DR	S	1.04	Random	0	0	88	0	798	0	0	3	0	0	0	0.12	0	0	0	0	0						
CTH C/TIMBER DR	CTH C/LINCOLN DR	S	0.56	Control	0	0	0	0	154	0	0	10	4	1	0	0.10	0	0	26	0	0						
CTH C/TIMBER DR	CTH C/LINCOLN DR	S	0.56	Random	0	0	0	0	642	0	0	18	1	3	0	0.10	0	0	0	0	0						
CTH C/LINCOLN DR	STH 17N(END DIV)	S	0.65	Control	0	0	11	0	532	0	0	13	5	1	0	0.09	0	0	0	0	0						
CTH C/LINCOLN DR	STH 17N(END DIV)	S	0.65	Random	0	0	0	0	535	0	0	18	2	3	0	0.09	0	0	0	0	0						
STH 17N(END DIV)	USH 8 INT	S	0.77	Control	0	0	0	0	26	0	0	15	0	4	0	0.09	0	0	0	0	0						
STH 17N(END DIV)	USH 8 INT	S	0.77	Random	0	0	0	0	0	0	0	8	7	1	0	0.09	0	0	0	0	0						
USH 8 INT	LEED IN	S	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0						
USH 8 INT	LEED IN	S	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0						

AC Warranty Report 2010

Project ID: 1600-27-60 County: VILAS Highway: USH 45

General Location: WALL ST - RAILROAD ST Construction Company: Northeast Asphalt

Construction Year:
2006

Warranty Termination Year:
2010

Construction Year: 2006 Warranty Termination Year: 2010					Block Cracking	Alligator Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage				
																						1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')
									1000 lin ft			25/Seg												
									Crack Severity			Crack Severity												
From Feature	To Feature	Dir	Len	Test Segment					1	2	3	1	2	3						Any				
LEED IN	STH 70	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0	0			
LEED IN	STH 70	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0	0			
STH 70	END WARRANTY	N	0.50	Control	0	112	0	0	410	0	421	15	3	3	0	0.16	0	0	90	0	0			
STH 70	END WARRANTY	N	0.50	Random	0	356	0	0	232	368	134	16	3	2	0	0.16	0	0	22	0	0			
END WARRANTY	LEED OUT	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.19	0	0	0	0	0			
END WARRANTY	LEED OUT	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.19	0	0	0	0	0			
LEED IN	END WARRANTY	S	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.25	0	0	0	0	0			
LEED IN	END WARRANTY	S	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.25	0	0	0	0	0			
END WARRANTY	STH 70	S	0.67	Control	0	0	0	0	95	0	0	9	0	0	0	0.16	0	0	0	0	0			
END WARRANTY	STH 70	S	0.67	Random	5	0	0	0	693	0	0	19	0	0	0	0.16	0	0	10	0	0			
STH 70	LEED OUT	S	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.23	0	0	0	0	0			
STH 70	LEED OUT	S	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.23	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 1178-07-70 County: LINCOLN Highway: USH 51

General Location: CTH S - USH 8 Construction Company: American Asphalt

Construction Year:
2006

Warranty Termination Year:
2013

Construction Year: 2006					Warranty Termination Year: 2013															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg												
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any				
USH 8E STR	BEGIN WARRANTY	S	0.23	Control	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0			
USH 8E STR	BEGIN WARRANTY	S	0.23	Random	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0			
BEGIN WARRANTY	MOUNTAIN RD OH	S	1.32	Control	0	0	0	0	532	0	0	19	2	0	0	0.12	0	0	0	0	0			
BEGIN WARRANTY	MOUNTAIN RD OH	S	1.32	Random	0	0	0	0	535	0	0	8	1	0	0	0.12	0	0	0	0	0			
MOUNTAIN RD OH	CTH A	S	2.02	Control	0	0	0	0	690	0	0	1	1	0	0	0.12	0	0	0	0	0			
MOUNTAIN RD OH	CTH A	S	2.02	Random	0	0	0	0	602	3	0	12	1	1	0	0.12	0	0	0	0	0			
CTH A	WIS RIVER STR	S	0.82	Control	0	0	0	0	533	0	0	4	1	1	0	0.11	0	0	0	0	0			
CTH A	WIS RIVER STR	S	0.82	Random	0	0	0	0	547	0	0	5	6	0	0	0.11	0	0	0	0	0			
WIS RIVER STR	STH 86	S	0.98	Control	0	0	0	0	683	111	4	10	3	0	0	0.10	0	0	0	0	0			
WIS RIVER STR	STH 86	S	0.98	Random	0	0	0	0	1198	0	0	5	1	0	0	0.10	0	0	0	0	0			
STH 86	KAPHAEM RD STR	S	1.22	Control	0	0	0	0	991	0	0	5	3	1	0	0.12	0	0	0	0	0			
STH 86	KAPHAEM RD STR	S	1.22	Random	0	0	0	0	964	155	0	3	8	0	0	0.12	0	0	0	0	0			
KAPHAEM RD STR	CRASS RD OH	S	1.13	Control	0	0	0	0	1096	0	0	5	6	0	0	0.13	0	0	0	0	0			
KAPHAEM RD STR	CRASS RD OH	S	1.13	Random	0	0	0	0	907	0	0	2	1	0	0	0.13	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 1178-07-70

County: LINCOLN

Highway: USH 51

General Location: CTH S - USH 8

Construction Company: American Asphalt

Construction Year:
2006

Warranty Termination Year:
2013

Construction Year: 2006					Warranty Termination Year: 2013																	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Block Cracking Alligator Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Ruting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment								
								1000 lin ft			25/Seg								1% of Segment Length (5.28')	0.25 in. In Depth						
					1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	Crack Severity			Crack Severity			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Any							
								1	2	3	1	2	3													
CRASS RD OH		END WARRANTY			S	0.91	Control	0	0	0	0	547	0	0	5	7	0	0	0.11	0	0	0	0	0		
CRASS RD OH		END WARRANTY			S	0.91	Random	0	0	0	0	694	0	0	8	9	0	0	0.11	0	0	0	0	0		
END WARRANTY		LEED OUT			S	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0		
END WARRANTY		LEED OUT			S	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0		

AC Warranty Report 2010

Project ID: 9093-05-70 County: VILAS Highway: STH 70

General Location: USH 51 - STH 155 Construction Company: Pitlik and Wick

Construction Year:
2006

Warranty Termination Year:
2010

Construction Year: 2006 Warranty Termination Year: 2010					Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage				
																							1000 lin ft	25/Seg	
										Longitudinal Cracking			Transverse Cracking												
										Crack Severity			Crack Severity												
										1	2	3	1	2	3										
From Feature	To Feature	Dir	Len		1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')													Any					
LEED IN	USH 51 INT	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.15	0	0	0	0	0				
LEED IN	USH 51 INT	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.15	0	0	0	0	0				
USH 51 INT	BUCKHORN ROAD	E	1.01	Control	0	0	0	0	0	0	0	5	0	0	0	0.12	0	0	0	0	0				
USH 51 INT	BUCKHORN ROAD	E	1.01	Random	0	0	0	0	0	0	0	6	1	0	0	0.12	0	0	0	0	0				
BUCKHORN ROAD	RUDOLPH ROAD	E	0.57	Control	0	0	0	0	0	0	0	5	1	1	0	0.10	0	0	0	0	0				
BUCKHORN ROAD	RUDOLPH ROAD	E	0.57	Random	0	0	0	0	0	0	0	5	2	0	0	0.10	0	0	0	0	0				
RUDOLPH ROAD	BIG ARBOR VITAE DR	E	1.53	Control	0	0	0	0	0	0	0	6	1	0	0	0.11	0	0	0	0	0				
RUDOLPH ROAD	BIG ARBOR VITAE DR	E	1.53	Random	0	0	0	0	4	0	0	6	0	2	0	0.11	0	0	0	0	0				
BIG ARBOR VITAE DR	LT ARBOR VITAE DR	E	1.01	Control	0	0	0	0	0	0	0	8	0	1	0	0.13	0	0	0	0	0				
BIG ARBOR VITAE DR	LT ARBOR VITAE DR	E	1.01	Random	0	0	0	0	0	0	0	6	1	2	0	0.13	0	0	0	0	0				
LT ARBOR VITAE DR	BLUE ISLAND LK RD	E	0.88	Control	0	0	0	0	0	0	0	7	2	0	0	0.11	0	0	0	0	0				
LT ARBOR VITAE DR	BLUE ISLAND LK RD	E	0.88	Random	0	0	0	0	55	0	0	8	0	0	0	0.11	0	0	0	0	0				
BLUE ISLAND LK RD	TN ST GERMAIN	E	1.49	Control	0	0	0	0	0	0	0	12	0	0	0	0.12	0	0	0	0	0				
BLUE ISLAND LK RD	TN ST GERMAIN	E	1.49	Random	0	0	0	0	0	0	0	12	0	0	0	0.12	0	0	0	0	0				

AC Warranty Report 2010

Project ID: 9093-05-70 County: VILAS Highway: STH 70

General Location: USH 51 - STH 155 Construction Company: Pitlik and Wick

Construction Year:
2006

Warranty Termination Year:
2010

Construction Year: 2006					Warranty Termination Year: 2010																	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Block Cracking Alligator Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment									
								1000 lin ft			25/Seg							1% of Segment Length (5.28')	0.25 in. In Depth							
								Crack Severity			Crack Severity									1% of Segment Length (5.28')	0.25 in. In Depth		Any			
					1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3	1% of Segment Length (5.28')	0.25 in. In Depth											
TN ST GERMAIN	CTH C	E	1.00	Control	0	0	0	0	0	0	8	0	1	0	0.11	0	0	0	0	0						
TN ST GERMAIN	CTH C	E	1.00	Random	0	0	0	0	0	0	10	1	0	0	0.11	0	0	0	0	0						
CTH C	BURNT BRIDGE RD	E	1.63	Control	0	0	0	0	0	0	8	0	1	0	0.10	0	0	0	0	0						
CTH C	BURNT BRIDGE RD	E	1.63	Random	0	0	0	0	0	0	10	0	1	0	0.10	0	0	0	0	0						
BURNT BRIDGE RD	STH 155 INT	E	1.48	Control	0	0	0	0	0	0	11	1	0	0	0.13	0	0	0	0	0						
BURNT BRIDGE RD	STH 155 INT	E	1.48	Random	0	0	0	0	0	0	9	1	1	0	0.13	0	0	0	0	0						
STH 155 INT	LEED OUT	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0						
STH 155 INT	LEED OUT	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0						

AC Warranty Report 2010

Project ID: 1176-21-70 County: LINCOLN Highway: USH 51

General Location: Marathon Co Ln - CTH K Construction Company: American Asphalt

Construction Year:
2008

Warranty Termination Year:
2013

Construction Year: 2008					Warranty Termination Year: 2013															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment						
									1000 lin ft			25/Seg							1% of Segment Length (5.28')			0.25 in. In Depth		
									1% of the Segment Area (126.72 sf)			10% of Segment Length (52.8')	20% of Segment Length (105.6')	Crack Severity							Crack Severity			
									1	2	3			1	2	3						Any		
LEED IN	MARA/LINC CO LN	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0			
LEED IN	MARA/LINC CO LN	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0			
MARA/LINC CO LN	WIS RIVER STR	N	1.31	Control	0	0	0	0	517	0	0	0	1	0	0	0.09	0	0	0	0	0			
MARA/LINC CO LN	WIS RIVER STR	N	1.31	Random	0	0	0	0	522	0	0	0	0	0	0	0.09	0	0	0	0	0			
WIS RIVER STR	CMSTPP RR STR	N	1.34	Control	0	0	0	0	459	0	130	0	0	0	0	0.09	0	0	0	0	0			
WIS RIVER STR	CMSTPP RR STR	N	1.34	Random	0	0	0	0	619	0	14	0	0	0	0	0.09	0	0	0	0	0			
CMSTPP RR STR	STH 64 STR	N	1.45	Control	0	0	22	0	1127	0	0	0	0	0	0	0.10	0	0	0	0	0			
CMSTPP RR STR	STH 64 STR	N	1.45	Random	0	0	0	0	522	0	0	0	0	0	0	0.10	0	0	0	0	0			
STH 64 STR	CTH G OH	N	1.02	Control	0	0	0	0	543	0	0	0	0	0	0	0.10	0	0	0	0	0			
STH 64 STR	CTH G OH	N	1.02	Random	0	0	0	0	347	0	0	0	0	0	0	0.10	0	0	0	0	0			
CTH G OH	PRAIRIE RIVER STR	N	1.15	Control	0	0	0	0	690	0	0	0	0	0	0	0.10	0	0	11	0	0			
CTH G OH	PRAIRIE RIVER STR	N	1.15	Random	0	0	0	0	567	0	0	0	0	0	0	0.10	0	0	0	0	0			
PRAIRIE RIVER STR	BEG CONTROL	N	0.49	Control	0	0	0	0	479	0	0	1	0	0	0	0.08	0	0	0	0	0			
PRAIRIE RIVER STR	BEG CONTROL	N	0.49	Random	0	0	0	0	448	0	0	0	0	0	0	0.08	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 1176-21-70 County: LINCOLN Highway: USH 51

General Location: Marathon Co Ln - CTH K Construction Company: American Asphalt

Construction Year:
2008

Warranty Termination Year:
2013

Construction Year: 2008 Warranty Termination Year: 2013					Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage						
																							1000 lin ft	25/Seg	1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more
										Longitudinal Cracking			Transverse Cracking														
										1	2	3	1	2	3												
From Feature	To Feature	Dir	Len		1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')																				
END WARRANTY	LEED OUT	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0						
END WARRANTY	LEED OUT	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0						
CTH K	Praire RV STR	S	0.57	Control	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0						
CTH K	Praire RV STR	S	0.57	Random	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0						
Praire RV STR	CTH G OH	S	1.13	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0						
Praire RV STR	CTH G OH	S	1.13	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0						
CTH G OH	STH 64 STR	S	1.02	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0						
CTH G OH	STH 64 STR	S	1.02	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0						
STH 64 STR	CMSTPP RR STR	S	1.42	Control	0	0	0	0	0	0	0	2	0	0	0	0.07	0	0	0	0	0						
STH 64 STR	CMSTPP RR STR	S	1.42	Random	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0						
CMSTPP RR STR	WIS RIVER STR	S	1.32	Control	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0						
CMSTPP RR STR	WIS RIVER STR	S	1.32	Random	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0						
WIS RIVER STR	MARA/LINC CO LN	S	1.33	Control	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0						
WIS RIVER STR	MARA/LINC CO LN	S	1.33	Random	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0						

AC Warranty Report 2010

Project ID: 1176-21-70 County: LINCOLN Highway: USH 51

General Location: Marathon Co Ln - CTH K Construction Company: American Asphalt

Construction Year:
2008

Warranty Termination Year:
2013

Construction Year: 2008										Warranty Termination Year: 2013										Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Block Cracking Alligator Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment								
								1000 lin ft			25/Seg															
								Crack Severity			Crack Severity															
					1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any							
MARA/LINC CO LN	LEAD OUT	S	1.07	Control	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0						
MARA/LINC CO LN	LEAD OUT	S	1.07	Random	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0						

AC Warranty Report 2010

Project ID: 9093-03-70 County: ONEIDA Highway: STH 70

General Location: Price Co Ln - Silver Beach Rd Construction Company: Northeast Asphalt

Construction Year:
2009

Warranty Termination Year:
2014

Construction Year: 2009					Warranty Termination Year: 2014															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg										1% of Segment Length (5.28')		
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3		0.25 in. In Depth				Any				
LEED IN	PRIC/ONEI CO LN	E	0.10	Control	0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0			
LEED IN	PRIC/ONEI CO LN	E	0.10	Random	0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0			
PRIC/ONEI CO LN	ONEI/VILAS CO LN	E	1.10	Control	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0			
PRIC/ONEI CO LN	ONEI/VILAS CO LN	E	1.10	Random	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0			
ONEI/VILAS CO LN	WEST SQUAW LAKE RD	E	1.48	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0			
ONEI/VILAS CO LN	WEST SQUAW LAKE RD	E	1.48	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0			
WEST SQUAW LAKE RD	SQUAW CRK STR	E	0.55	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0			
WEST SQUAW LAKE RD	SQUAW CRK STR	E	0.55	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0			
SQUAW CRK STR	MITTEN LAKE RD	E	1.46	Control	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0			
SQUAW CRK STR	MITTEN LAKE RD	E	1.46	Random	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0			
MITTEN LAKE RD	CLEAR LAKE RD	E	1.37	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0			
MITTEN LAKE RD	CLEAR LAKE RD	E	1.37	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0			
CLEAR LAKE RD	CTH D	E	1.55	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0			
CLEAR LAKE RD	CTH D	E	1.55	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 9093-03-70 County: ONEIDA Highway: STH 70

General Location: Price Co Ln - Silver Beach Rd Construction Company: Northeast Asphalt

Construction Year:
2009

Warranty Termination Year:
2014

Construction Year: 2009					Warranty Termination Year: 2014																	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Block Cracking Alligator Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment								
								1000 lin ft			25/Seg								1% of Segment Length (5.28')	0.25 in. In Depth						
								Crack Severity			Crack Severity										Any					
					1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3													
CTH D	SILVER BEACH DR	E	1.27	Control	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0					
CTH D	SILVER BEACH DR	E	1.27	Random	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0					
SILVER BEACH DR	VILA/ONEI CO LN	E	1.68	Control	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0					
SILVER BEACH DR	VILA/ONEI CO LN	E	1.68	Random	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0					
VILA/ONEI CO LN	LEED OUT	E	0.10	Control	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0					
VILA/ONEI CO LN	LEED OUT	E	0.10	Random	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0					

AC Warranty Report 2010																													
Project ID: 1537-01-72					County: TREMPEALEAU					Highway: USH 10																			
General Location: FROM ELEVA EASTERLY - USH 53					Construction Company: Mathy Construction																								
Construction Year: 2005					Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching										
Warranty Termination Year: 2010																						Longitudinal Cracking			Transverse Cracking				
									1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1000 lin ft							25/Seg			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Potholes	
													Crack Severity							Crack Severity								Slippage	
From Feature	To Feature	Dir	Len	Test Segment					1	2	3	1	2	3					Any										
STH 93N	BEGIN WARRANTY	E	0.27	Control	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0								
STH 93N	BEGIN WARRANTY	E	0.27	Random	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0								
BEGIN WARRANTY	SECTION LINE	E	0.87	Control	0	0	0	0	527	0	0	16	0	1	0	0.10	0	0	0	0	0								
BEGIN WARRANTY	SECTION LINE	E	0.87	Random	0	0	0	0	530	0	0	21	0	3	0	0.10	0	0	0	0	0								
SECTION LINE	SKOUG LA INT	E	1.05	Control	0	0	0	0	527	0	0	13	0	0	0	0.11	0	0	0	0	0								
SECTION LINE	SKOUG LA INT	E	1.05	Random	0	0	0	0	522	0	0	14	0	1	0	0.11	0	0	0	0	0								
SKOUG LA INT	TN ALBION/UNITY	E	1.14	Control	0	0	0	0	527	0	0	14	0	1	0	0.10	0	0	0	0	0								
SKOUG LA INT	TN ALBION/UNITY	E	1.14	Random	0	0	0	0	527	0	0	13	0	1	0	0.10	0	0	0	0	0								
TN ALBION/UNITY	CTH D INT	E	0.78	Control	0	0	0	0	564	0	39	15	1	4	0	0.11	0	0	0	0	0								
TN ALBION/UNITY	CTH D INT	E	0.78	Random	0	0	0	0	527	0	0	18	0	6	0	0.11	0	0	0	0	0								
CTH D INT	SECTION LINE	E	1.30	Control	0	0	0	0	237	0	289	20	0	3	0	0.11	0	0	0	0	0								
CTH D INT	SECTION LINE	E	1.30	Random	0	0	0	0	533	0	0	15	0	3	0	0.11	0	0	0	0	0								
SECTION LINE	SECTION LINE	E	1.03	Control	0	0	0	0	510	0	0	18	0	2	0	0.09	0	0	0	0	0								
SECTION LINE	SECTION LINE	E	1.03	Random	0	0	0	0	527	0	0	24	0	2	0	0.09	0	0	0	0	0								

AC Warranty Report 2010

Project ID: 1537-01-72 County: TREMPEALEAU Highway: USH 10

General Location: FROM ELEVA EASTERLY - USH 53 Construction Company: Mathy Construction

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Warranty Termination Year: 2010															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg												
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3		0.25 in. In Depth				Any				
SECTION LINE	PETERSON RD INT	E	0.98	Control	0	0	0	0	528	0	0	19	0	2	0	0.11	0	0	0	0	0			
SECTION LINE	PETERSON RD INT	E	0.98	Random	0	0	0	0	528	0	0	19	0	3	0	0.11	0	0	0	0	0			
PETERSON RD INT	GUNDERSON RD INT	E	0.96	Control	0	0	0	0	528	0	0	21	0	2	0	0.11	0	0	0	0	0			
PETERSON RD INT	GUNDERSON RD INT	E	0.96	Random	0	0	0	0	527	0	0	17	1	2	0	0.11	0	0	0	0	0			
GUNDERSON RD INT	TN UNITY/SUMNER	E	1.22	Control	0	0	0	0	528	0	0	16	0	1	0	0.10	0	0	0	0	0			
GUNDERSON RD INT	TN UNITY/SUMNER	E	1.22	Random	0	0	0	0	501	0	25	18	0	4	0	0.10	0	0	0	0	0			
TN UNITY/SUMNER	END WARRANTY	E	0.55	Control	0	0	0	0	396	0	129	14	0	2	0	0.14	0	0	0	0	0			
TN UNITY/SUMNER	END WARRANTY	E	0.55	Random	0	0	0	0	502	0	0	12	0	0	0	0.14	0	0	25	0	0			
END WARRANTY	LEED OUT	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.25	0	0	0	0	0			
END WARRANTY	LEED OUT	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.25	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 1191-09-75 County: CHIPPEWA Highway: USH 53

General Location: STH 64 - NORTH CO LINE Construction Company: Monarch Paving

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Warranty Termination Year: 2010												Longitudinal Distortiohn	Rutting 0.25 in. In Depth	Surface Raveling Slight 3 or more segregated areas per segment 30 sq ft or more	Transverse Distortiohn 1% of Segment Length (5.28')	Patching 150 lineal feet of patching per segment	Potholes	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking 1% of the Segment Area (126.72 sf)	Block Cracking 10% of Segment Length (52.8')	Flushing 20% of Segment Length (105.6')	Longitudinal Cracking 1000 lin ft			Transverse Cracking 25/Seg			1% of Segment Length (5.28')	1% of Segment Length (5.28')	150 lineal feet of patching per segment						Slippage	Potholes
								1	2	3	1	2	3								Any	Slippage	
								STH 64 OH	BEGIN WARRANTY	N	0.82	Control	0							0	0	0	0
STH 64 OH	BEGIN WARRANTY	N	0.82	Random	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0		
BEGIN WARRANTY	SECTION 31&20	N	0.17	Control	0	0	0	0	110	0	0	5	0	0	0	0.12	0	0	0	0	0		
BEGIN WARRANTY	SECTION 31&20	N	0.17	Random	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0		
SECTION 31&20	SECTION 19&18	N	1.02	Control	0	0	0	0	915	0	0	7	0	1	0	0.12	0	0	0	0	0		
SECTION 31&20	SECTION 19&18	N	1.02	Random	0	0	0	0	498	0	0	3	0	0	0	0.12	0	0	0	0	0		
SECTION 19&18	PLEASANT VIEW DR STR	N	1.00	Control	0	0	0	0	563	0	0	4	0	0	0	0.14	0	0	0	0	0		
SECTION 19&18	PLEASANT VIEW DR STR	N	1.00	Random	0	165	527	0	263	0	669	31	0	1	0	0.14	0	0	0	0	0		
PLEASANT VIEW DR STR	TN OF AUBURN	N	0.72	Control	0	0	0	0	372	0	42	4	0	1	0	0.12	0	0	0	0	0		
PLEASANT VIEW DR STR	TN OF AUBURN	N	0.72	Random	0	0	0	0	328	0	295	5	0	1	0	0.12	0	0	0	0	0		
TN OF AUBURN	CTH Q OH	N	1.16	Control	0	0	0	0	369	0	130	3	0	0	0	0.11	0	0	0	0	0		
TN OF AUBURN	CTH Q OH	N	1.16	Random	0	0	0	0	503	0	68	6	0	0	0	0.11	0	0	0	0	0		
CTH Q OH	CHIP/BARR CO LN	N	1.17	Control	0	0	0	0	74	0	527	19	0	1	0	0.11	0	0	0	0	0		
CTH Q OH	CHIP/BARR CO LN	N	1.17	Random	0	0	0	0	88	0	528	9	0	1	0	0.11	0	0	0	0	0		

AC Warranty Report 2010

Project ID: 1191-09-75 County: CHIPPEWA Highway: USH 53

General Location: STH 64 - NORTH CO LINE Construction Company: Monarch Paving

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005										Warranty Termination Year: 2010										Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Block Cracking	Alligator Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment							
									1000 lin ft			25/Seg														
									Crack Severity			Crack Severity														
						1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any						
CHIP/BARR CO LN	LEED OUT	N	0.06	Control		0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0					
CHIP/BARR CO LN	LEED OUT	N	0.06	Random		0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0					

AC Warranty Report 2010

Project ID: 1610-00-79

County: TAYLOR

Highway: STH 13

General Location: ALLMAN ST - CTH M (EAST)

Construction Company: B.R. Amon and Sons

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Warranty Termination Year: 2010															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg										1% of Segment Length (5.28')		
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3		0.25 in. In Depth				Any				
ALLMAN ST INT	BEGIN WARRANTY	N	0.23	Control	0	0	0	0	0	0	0	0	0	0	0	0.23	0	0	0	0	0			
ALLMAN ST INT	BEGIN WARRANTY	N	0.23	Random	0	0	0	0	0	0	0	0	0	0	0	0.23	0	0	0	0	0			
BEGIN WARRANTY	SECTION LINE	N	0.72	Control	0	0	0	0	0	0	0	7	0	0	0	0.11	0	0	0	0	0			
BEGIN WARRANTY	SECTION LINE	N	0.72	Random	0	0	0	0	0	0	0	8	0	0	0	0.11	0	0	0	0	0			
SECTION LINE	JOLLY AVE INT	N	1.03	Control	0	0	0	0	0	0	0	4	0	0	0	0.10	0	0	0	0	0			
SECTION LINE	JOLLY AVE INT	N	1.03	Random	0	0	0	0	0	0	0	5	0	0	0	0.10	0	0	0	0	0			
JOLLY AVE INT	PLEASANT AVE INT	N	1.01	Control	0	0	0	0	0	0	0	4	0	0	0	0.11	0	0	0	0	0			
JOLLY AVE INT	PLEASANT AVE INT	N	1.01	Random	0	0	0	0	0	0	0	2	1	0	0	0.11	0	0	0	0	0			
PLEASANT AVE INT	CTH M(DASSOW AVE)	N	1.10	Control	0	0	0	0	0	0	0	5	0	0	0	0.10	0	0	0	0	0			
PLEASANT AVE INT	CTH M(DASSOW AVE)	N	1.10	Random	0	0	0	0	0	0	0	4	1	0	0	0.10	0	0	0	0	0			
CTH M(DASSOW AVE)	CTH M(WHITTLESEY)	N	1.28	Control	0	0	0	0	0	0	0	3	1	1	0	0.11	0	0	0	0	0			
CTH M(DASSOW AVE)	CTH M(WHITTLESEY)	N	1.28	Random	0	0	0	0	0	0	0	5	1	0	0	0.11	0	0	0	0	0			
CTH M(WHITTLESEY)	LEED OUT	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0			
CTH M(WHITTLESEY)	LEED OUT	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0			

AC Warranty Report 2010																							
Project ID: 7630-01-71					County: PIERCE					Highway: STH 29													
General Location: USH 63 - CTH CC					Construction Company: Monarch Paving																		
Construction Year: 2005					Test Segment	Alligator Cracking 1% of the Segment Area (126.72 sf)	Block Cracking	Edge Raveling 10% of Segment Length (52.8')	Flushing 20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn 1% of Segment Length (5.28')	Rutting 0.25 in. In Depth	Surface Raveling Slight 3 or more segregated areas per segment 30 sq ft or more	Transverse Distortiohn 1% of Segment Length (5.28')	Patching 150 lineal feet of patching per segment	Potholes		
Warranty Termination Year: 2010										Crack Severity			Crack Severity								Slippage		
From Feature		To Feature		Dir						Len	1	2	3	1	2							3	Any
USH 63N INT		BEGIN WARRANTY		E	0.04	Control	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0		
USH 63N INT		BEGIN WARRANTY		E	0.04	Random	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0		
BEGIN WARRANTY		CTH N INT		E	1.27	Control	0	0	0	831	0	0	11	0	1	0	0.08	0	0	0	0	0	
BEGIN WARRANTY		CTH N INT		E	1.27	Random	0	0	0	1080	0	0	11	0	0	0	0.08	0	0	0	0	0	
CTH N INT		CTH BB INT		E	1.49	Control	0	0	0	1020	0	0	6	0	0	0	0.10	0	0	0	0	0	
CTH N INT		CTH BB INT		E	1.49	Random	0	0	0	981	0	0	2	0	2	0	0.10	0	0	0	0	0	
CTH BB INT		330TH ST		E	0.99	Control	0	0	0	737	0	0	5	0	0	0	0.09	0	0	0	0	0	
CTH BB INT		330TH ST		E	0.99	Random	0	0	0	471	0	0	4	0	0	0	0.09	0	0	0	0	0	
330TH ST		CTH I INT		E	0.99	Control	0	0	0	885	0	0	8	0	0	0	0.10	0	0	0	0	0	
330TH ST		CTH I INT		E	0.99	Random	0	0	0	954	0	0	8	1	0	0	0.10	0	0	0	0	0	
CTH I INT		CTH CC		E	1.05	Control	0	0	0	518	0	0	6	0	0	0	0.09	0	0	0	0	0	
CTH I INT		CTH CC		E	1.05	Random	0	0	0	304	0	0	5	0	0	0	0.09	0	0	0	0	0	
CTH CC		LEED OUT		E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0	
CTH CC		LEED OUT		E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0	

AC Warranty Report 2010

Project ID: 7051-00-75

County: CLARK

Highway: STH 73

General Location: HUNT ST - STH 29

Construction Company: Mathy Construction

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Warranty Termination Year: 2010															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg										1% of Segment Length (5.28')	0.25 in. In Depth	
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any				
CTH G INT	BEGIN WARRANTY	N	0.09	Control	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0			
CTH G INT	BEGIN WARRANTY	N	0.09	Random	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0			
BEGIN WARRANTY	CENTURY RD	N	0.91	Control	0	0	0	0	111	79	0	7	0	0	0	0.18	0	0	0	0	0			
BEGIN WARRANTY	CENTURY RD	N	0.91	Random	0	0	0	0	447	0	0	6	0	0	0	0.18	0	0	0	0	0			
CENTURY RD	CAPITAL DR INT	N	2.00	Control	0	0	0	0	580	0	0	8	0	1	0	0.14	0	0	0	0	0			
CENTURY RD	CAPITAL DR INT	N	2.00	Random	0	0	0	0	541	0	0	10	0	1	0	0.14	0	0	0	0	0			
CAPITAL DR INT	KINGSTON RD	N	1.00	Control	0	0	0	0	593	0	0	10	0	0	0	0.11	0	0	0	0	0			
CAPITAL DR INT	KINGSTON RD	N	1.00	Random	0	0	0	0	529	0	0	12	2	1	0	0.11	0	0	0	0	0			
KINGSTON RD	STARKS RD	N	1.00	Control	0	0	0	0	570	0	0	11	0	0	0	0.11	0	0	0	0	0			
KINGSTON RD	STARKS RD	N	1.00	Random	0	0	0	0	354	0	0	10	0	0	0	0.11	0	0	0	0	0			
STARKS RD	POPPLE RIVER RD	N	1.01	Control	0	0	0	0	674	0	0	10	1	1	0	0.11	0	0	0	0	0			
STARKS RD	POPPLE RIVER RD	N	1.01	Random	0	0	0	0	491	0	0	12	1	0	0	0.11	0	0	0	0	0			
POPPLE RIVER RD	CLOVERDALE RD	N	1.00	Control	0	0	0	0	791	0	0	8	0	2	0	0.13	0	0	0	0	0			
POPPLE RIVER RD	CLOVERDALE RD	N	1.00	Random	0	0	0	0	373	0	0	7	0	1	0	0.13	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 7051-00-75 County: CLARK Highway: STH 73

General Location: HUNT ST - STH 29 Construction Company: Mathy Construction

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005 Warranty Termination Year: 2010					Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage						
																							1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	Longitudinal Cracking	
										1000 lin ft			25/Seg														
										Crack Severity			Crack Severity														
From Feature	To Feature	Dir	Len							1	2	3	1	2	3					Any							
CLOVERDALE RD	CTH N E.INT	N	1.00	Control	0	0	0	0	571	0	0	0	10	1	0	0	0.15	0	0	0	0	0					
CLOVERDALE RD	CTH N E.INT	N	1.00	Random	0	0	0	0	688	0	0	0	7	0	1	0	0.15	0	0	0	0	0					
CTH N E.INT	BROEK RD INT	N	1.01	Control	0	0	0	0	571	0	0	0	12	0	1	0	0.16	0	0	0	0	0					
CTH N E.INT	BROEK RD INT	N	1.01	Random	0	0	0	0	680	0	0	0	10	2	2	0	0.16	0	0	0	0	0					
BROEK RD INT	CTH N W.INT	N	1.00	Control	0	0	0	0	118	0	0	0	7	0	0	0	0.12	0	0	0	0	0					
BROEK RD INT	CTH N W.INT	N	1.00	Random	0	0	0	0	229	0	0	0	5	1	0	0	0.12	0	0	0	0	0					
CTH N W.INT	OAK RD	N	0.99	Control	0	0	0	0	416	0	0	0	9	2	0	0	0.15	0	0	0	0	0					
CTH N W.INT	OAK RD	N	0.99	Random	0	0	0	0	152	0	0	0	9	0	2	0	0.15	0	0	0	0	0					
OAK RD	BEG DIV HWY	N	0.72	Control	0	0	0	0	79	16	0	0	9	1	1	0	0.12	0	0	0	0	0					
OAK RD	BEG DIV HWY	N	0.72	Random	0	0	0	0	157	0	0	0	7	0	0	0	0.12	0	0	0	0	0					
BEG DIV HWY	LEED OUT	N	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0					
BEG DIV HWY	LEED OUT	N	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0					

AC Warranty Report 2010

Project ID: 8820-10-71 County: POLK Highway: STH 48

General Location: FROM STH 35 N 10.67 MI - CTH E Construction Company: Monarch Paving

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Warranty Termination Year: 2010															Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
From Feature	To Feature	Dir	Len	Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking			Transverse Cracking			Longitudinal Distortiohn	Rutting	Slight 3 or more segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
									1000 lin ft			25/Seg										1% of Segment Length (5.28')	0.25 in. In Depth	
									Crack Severity			Crack Severity												
					1% of the Segment Area (126.72 sf)		10% of Segment Length (52.8')	20% of Segment Length (105.6')	1	2	3	1	2	3						Any				
STH 35 INT	BEGIN WARRANTY	E	0.04	Control	0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0			
STH 35 INT	BEGIN WARRANTY	E	0.04	Random	0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0			
BEGIN WARRANTY	N. LAKE ST INT	E	1.01	Control	0	0	129	0	443	0	76	16	0	3	0	0.09	0	0	0	0	0			
BEGIN WARRANTY	N. LAKE ST INT	E	1.01	Random	0	0	28	0	470	0	3	19	0	2	0	0.09	0	0	0	0	0			
N. LAKE ST INT	260TH AVE	E	0.99	Control	0	0	0	0	192	0	0	27	0	3	0	0.09	0	0	0	0	0			
N. LAKE ST INT	260TH AVE	E	0.99	Random	0	0	0	0	422	0	0	21	1	4	0	0.09	0	0	0	0	0			
260TH AVE	SECTION LINE	E	1.03	Control	0	0	0	0	199	0	0	25	0	3	0	0.09	0	0	0	0	0			
260TH AVE	SECTION LINE	E	1.03	Random	0	0	0	0	180	0	0	35	1	1	0	0.09	0	0	0	0	0			
SECTION LINE	CTH GG INT	E	1.16	Control	0	0	0	0	127	0	0	31	1	3	0	0.11	0	0	0	0	0			
SECTION LINE	CTH GG INT	E	1.16	Random	0	0	11	0	84	0	0	24	1	2	0	0.11	0	0	0	0	0			
CTH GG INT	CTH I INT	E	0.98	Control	0	0	0	0	127	0	0	20	1	2	0	0.12	0	0	0	0	0			
CTH GG INT	CTH I INT	E	0.98	Random	0	0	3	0	524	0	0	25	0	2	0	0.12	0	0	0	0	0			
CTH I INT	180TH AVE	E	1.00	Control	0	0	0	0	192	0	0	29	0	0	0	0.11	0	0	0	0	0			
CTH I INT	180TH AVE	E	1.00	Random	0	0	0	0	46	0	0	30	0	1	0	0.11	0	0	0	0	0			

AC Warranty Report 2010

Project ID: 8820-10-71 County: POLK Highway: STH 48

General Location: FROM STH 35 N 10.67 MI - CTH E Construction Company: Monarch Paving

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005 Warranty Termination Year: 2010					Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage						
																						1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	Longitudinal Cracking	
									From Feature	To Feature	Dir	Len	Test Segment	1					2	3	1				2	3
180TH AVE	90TH ST INT L	E	1.00	Control	0	0	0	0	303	0	0	27	3	3	0	0.12	0	0	0	0	0					
180TH AVE	90TH ST INT L	E	1.00	Random	0	0	0	0	315	0	0	33	0	2	0	0.12	0	0	0	0	0					
90TH ST INT L	CTH O INT L	E	0.99	Control	0	0	0	0	405	0	0	41	1	2	0	0.12	0	0	0	0	0					
90TH ST INT L	CTH O INT L	E	0.99	Random	0	0	0	0	342	0	0	21	2	1	0	0.12	0	0	0	0	0					
CTH O INT L	SECTION LINE	E	1.12	Control	0	0	0	0	210	0	0	35	0	1	0	0.11	0	0	0	0	0					
CTH O INT L	SECTION LINE	E	1.12	Random	0	0	0	0	412	0	0	32	0	1	0	0.11	0	0	0	0	0					
SECTION LINE	CTH E INT	E	0.89	Control	0	0	0	0	514	0	0	17	0	1	0	0.11	0	0	0	0	0					
SECTION LINE	CTH E INT	E	0.89	Random	0	0	0	0	296	0	0	36	1	1	0	0.11	0	0	0	0	0					
CTH E INT	END WARRANTY	E	1.01	Control	0	0	0	0	288	0	0	29	2	2	0	0.10	0	0	0	0	0					
CTH E INT	END WARRANTY	E	1.01	Random	0	0	0	0	286	0	0	29	0	0	0	0.10	0	0	0	0	0					
END WARRANTY	LEED OUT	E	0.06	Control	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0					
END WARRANTY	LEED OUT	E	0.06	Random	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0					

AC Warranty Report 2010

Project ID: 8560-12-71 County: WASHBURN Highway: STH 77

General Location: WEST CO LINE - CHT I Construction Company: Hoffman Construction

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005					Block Cracking	Alligator Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching					
Warranty Termination Year: 2010																						Longitudinal Cracking		
From Feature	To Feature	Dir	Len	Test Segment					1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	Crack Severity					Crack Severity			1% of Segment Length (5.28')	0.25 in. In Depth			Any
												1	2	3			1	2	3					
BURN/WBRN CO LN	BEGIN WARRANTY	E	0.04	Control	0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0	0				
BURN/WBRN CO LN	BEGIN WARRANTY	E	0.04	Random	0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0	0				
BEGIN WARRANTY	SECTION LINE	E	1.02	Control	0	0	0	0	563	0	0	35	0	0	0	0.13	0	0	0	0				
BEGIN WARRANTY	SECTION LINE	E	1.02	Random	0	0	0	0	564	0	0	22	0	3	0	0.13	0	0	0	0				
SECTION LINE	THOMPSON BR RD	E	1.06	Control	0	0	0	0	587	0	0	17	0	1	0	0.15	0	0	0	0				
SECTION LINE	THOMPSON BR RD	E	1.06	Random	0	0	0	0	550	0	0	21	0	2	0	0.15	0	0	0	0				
THOMPSON BR RD	HOINVILLE DR INT	E	1.09	Control	0	0	0	0	573	0	0	21	0	1	0	0.12	0	0	0	0				
THOMPSON BR RD	HOINVILLE DR INT	E	1.09	Random	0	0	0	0	632	0	0	22	0	1	0	0.12	0	0	0	0				
HOINVILLE DR INT	CTH F	E	1.08	Control	0	0	0	0	735	0	0	16	0	2	0	0.11	0	0	0	0				
HOINVILLE DR INT	CTH F	E	1.08	Random	0	0	0	0	650	0	0	36	0	1	0	0.11	0	0	0	0				
CTH F	OAK RD INT	E	1.07	Control	0	0	0	0	574	0	0	42	0	4	0	0.10	0	0	0	0				
CTH F	OAK RD INT	E	1.07	Random	0	0	0	0	720	0	0	35	0	1	0	0.10	0	0	0	0				
OAK RD INT	RAPPLEY RD INT	E	0.96	Control	0	0	0	0	690	0	0	33	0	3	0	0.13	0	0	0	0				
OAK RD INT	RAPPLEY RD INT	E	0.96	Random	0	0	0	0	737	0	0	44	0	0	0	0.13	0	0	0	0				

AC Warranty Report 2010

Project ID: 8560-12-71 County: WASHBURN Highway: STH 77

General Location: WEST CO LINE - CHT I Construction Company: Hoffman Construction

Construction Year:
2005

Warranty Termination Year:
2010

Construction Year: 2005 Warranty Termination Year: 2010					Test Segment	Alligator Cracking	Block Cracking	Edge Raveling	Flushing							Longitudinal Distortiohn	Rutting	Surface Raveling	Transverse Distortiohn	Patching	Potholes Slippage	
										From Feature	To Feature	Dir	Len	1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1000 lin ft			25/Seg		
1	2	3	1	2	3																	
RAPPLEY RD INT	CTH K INT	E	0.83	Control	0	0	0	0	1205	0	0	37	0	1	0	0.12	0	0	0	0	0	
RAPPLEY RD INT	CTH K INT	E	0.83	Random	0	0	0	0	1235	0	0	27	0	1	0	0.12	0	0	0	0	0	
CTH K INT	KLAWITTER DR INT	E	1.10	Control	0	0	0	0	895	0	0	22	0	2	0	0.12	0	0	0	0	0	
CTH K INT	KLAWITTER DR INT	E	1.10	Random	0	0	0	0	875	0	0	33	0	3	0	0.12	0	0	0	0	0	
KLAWITTER DR INT	TWN OF MINONG	E	1.62	Control	0	0	0	0	825	0	0	34	0	4	0	0.13	0	0	0	0	0	
KLAWITTER DR INT	TWN OF MINONG	E	1.62	Random	0	0	0	0	870	0	0	72	0	5	0	0.13	0	0	0	0	0	
TWN OF MINONG	BIRCH RD	E	1.11	Control	0	0	0	0	723	0	0	11	0	0	0	0.12	0	0	0	0	0	
TWN OF MINONG	BIRCH RD	E	1.11	Random	0	0	0	0	818	0	0	8	0	0	0	0.12	0	0	0	0	0	
BIRCH RD	END WARRANTY	E	1.07	Control	0	0	0	0	1240	0	0	26	0	1	0	0.12	0	0	0	0	0	
BIRCH RD	END WARRANTY	E	1.07	Random	0	0	0	0	1051	0	0	29	0	0	0	0.12	0	0	0	0	0	
END WARRANTY	CTH I INT	E	0.08	Control	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0	
END WARRANTY	CTH I INT	E	0.08	Random	0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0	

2010

Highway: STH 21

Project ID: 6180-17-60

Construction Year:

Region: North East

2008

County: WINNEBAGO

General Location: Adams St. - Leonard Point Rd

Warranty Termination Year:

2011

[illegible]

2010

Highway: STH 172

Project ID: 9280-02-60

Construction Year:

Region: North East

2008

County: BROWN

General Location: AIRPORT ENTRANCE - USH 41

Warranty Termination Year

2011

[illegible]