

MEMO _____ State of Wisconsin

Date: Aug 9, 2011
To: Robert Arndorfer
CC: Bill Duckert
From: Michael J Bormett
Pavement Evaluation Specialist – Adv.2
Subject: Pavement Warranty Report for 2011

Attached is the final 2011 Warranty report for all AC, PCC and Dowel Bar Retrofit warranty projects in the state. Through 2011, Wisconsin DOT has administered a total of 113 AC warranty projects, 4 PCC warranty projects and 6 Dowel Bar Retrofit (DBR) warranty projects. 29 projects are closing out this year, and they are included in this report. We ask that each Region distribute the appropriate portion of this report to its corresponding contractor(s). Additionally, please distribute this report to interested Region personnel.

Observed distresses from the sample segments of these pavements (survey year 2011) are noted on the accompanying spreadsheets. For each distress listed in tabular format, a threshold has been established. The threshold dictates when remedial action is needed. These thresholds can be found below and in the project specification.

Rutting in this report is an average of the entire segment area.

The charts on succeeding pages give an idea of how warranty work has been distributed among the Regions beginning in 2006. These charts have not been updated for 2011 new construction. We will chart this data in the 2012 report

Contact Michael Bormett at (608) 246-5395 (Michael1.bormett@dot.wi.gov) or Bill Duckert at (608) 246-5440 (William.duckert@dot.wi.gov) if you have questions.

Before May 2011
Distress Types and Threshold Levels for Dowel Bar Retrofit.

Distress Type	Threshold Level	Remedial Action
Distressed Joints within the Dowel Bar Retrofit Slot	Spalling of 1 inch or greater on more than 10 percent of the joints per 0.1 mile segment Or Spalling of 2 inches or greater on 1 percent of the joints per 0.1 mile segment.	Remove and replace retrofit dowel bar.
Cracking in the existing concrete pavement between the slots or across slab to pavement edge (corner crack)	Greater than 1 percent of the joints per lane mile	Standard full depth concrete repair of the pavement.
Loss of surface and concrete patch material within the dowel bar slot	Loss of material greater than $\frac{1}{2}$ inch but less than 1 inch on more than 1 percent of the joints per lane mile	Surface treatment as approved by the engineer.
	Loss of material of 1 inch or greater on more than 1 percent of the joints per lane mile	Remove and replace retrofit dowel bar
Debonding of the patch concrete with the existing concrete on any surface of the slot	Debonding on any one surface on more than 1 percent of the joints per lane mile.	Remove and replace the retrofit dowel bar
Break up or dislodgement of concrete patch material within the slot	One or more cracks in greater than 1 percent of the joints per lane mile	Remove and replace the retrofit dowel bar

Before May 2011
Distress Types and Threshold Levels for AC

DISTRESS TYPE	THRESHOLD LEVELS	REMEDIAL ACTION
Alligator Cracking	$\geq 1\%$ of the area in a segment.	Remove and replace distressed layer(s). The removal area shall be equal to 150% of the distressed surface to a depth not to exceed the warranted pavement.
Block Cracking	$\geq 1\%$ of the area in a segment.	Remove and replace distressed layer(s). The removal area shall be equal to 110% of the distressed surface to a depth not to exceed the warranted pavement.
Edge Raveling	$\geq 10\%$ of the segment length.	Remove and replace distressed layer(s). The removal area shall be equal to 110% of the distressed surface to a depth not to exceed the warranted pavement.
Flushing	$\geq 20\%$ of the segment length.	Remove and replace distressed surface mixture full depth.
Longitudinal Cracking (Shoulder line cracking is excluded from the segment measurements).	>1000 linear feet for cracks which average greater than 1/2 inch in width	Rout and seal all cracks with rubber crack filling material, or agreed upon equal.
	>1000 linear feet with 25% of the linear feet having band cracking or dislodgement.	If band cracking or dislodgement is less than or equal to 1000 feet, place a patch 2 feet in width and 2 feet longer than the crack length, for the affected depth or agreed upon equal. If over 1000 feet, remove pavement and replace for the affected depth.
Longitudinal Distortion	$\geq 1\%$ of the segment length.	Remove and replace distressed layer(s). The removal area shall be equal to 110% of the distressed surface to a depth not to exceed the warranted pavement.
Rutting	≥ 0.25 inches in depth, <0.5 inches in depth.	Remove ruts by milling surface with fine-tooth mill, overlaying, or micro surfacing.
	≥ 0.5 inches in depth.	Remove and replace surface layer.

DISTRESS TYPE	THRESHOLD LEVELS	REMEDIAL ACTION
Surface Raveling	≥Slight (for segregation, a slight rating is three or more segregated areas per segment. A segregated area is 30 square feet or more in size).	Apply a chip seal coat or partial depth repair.
Transverse Cracking	When the warranted HMA pavement is constructed over a granular base course material, >25 cracks per segment which have an average open width greater than 1/2 inch.	Rout and seal all cracks with a rubberized crack filler, or approved equal.
	When the warranted HMA pavement is constructed over concrete pavement, >50 cracks per segment, which have an average, open width greater than 1/2 inch.	Rout and seal all cracks with a rubberized crack filler, or approved equal.
	>25 cracks per segment with 25% of the linear feet of cracking having band cracking or dislodgement.	Remove and replace distressed layer(s) to a depth not to exceed the warranted pavement.
Transverse Distortion	≥1% of the segment length.	Remove and replace distressed layer(s). The removal area shall be equal to 110% of the distressed surface to a depth not to exceed the warranted pavement.

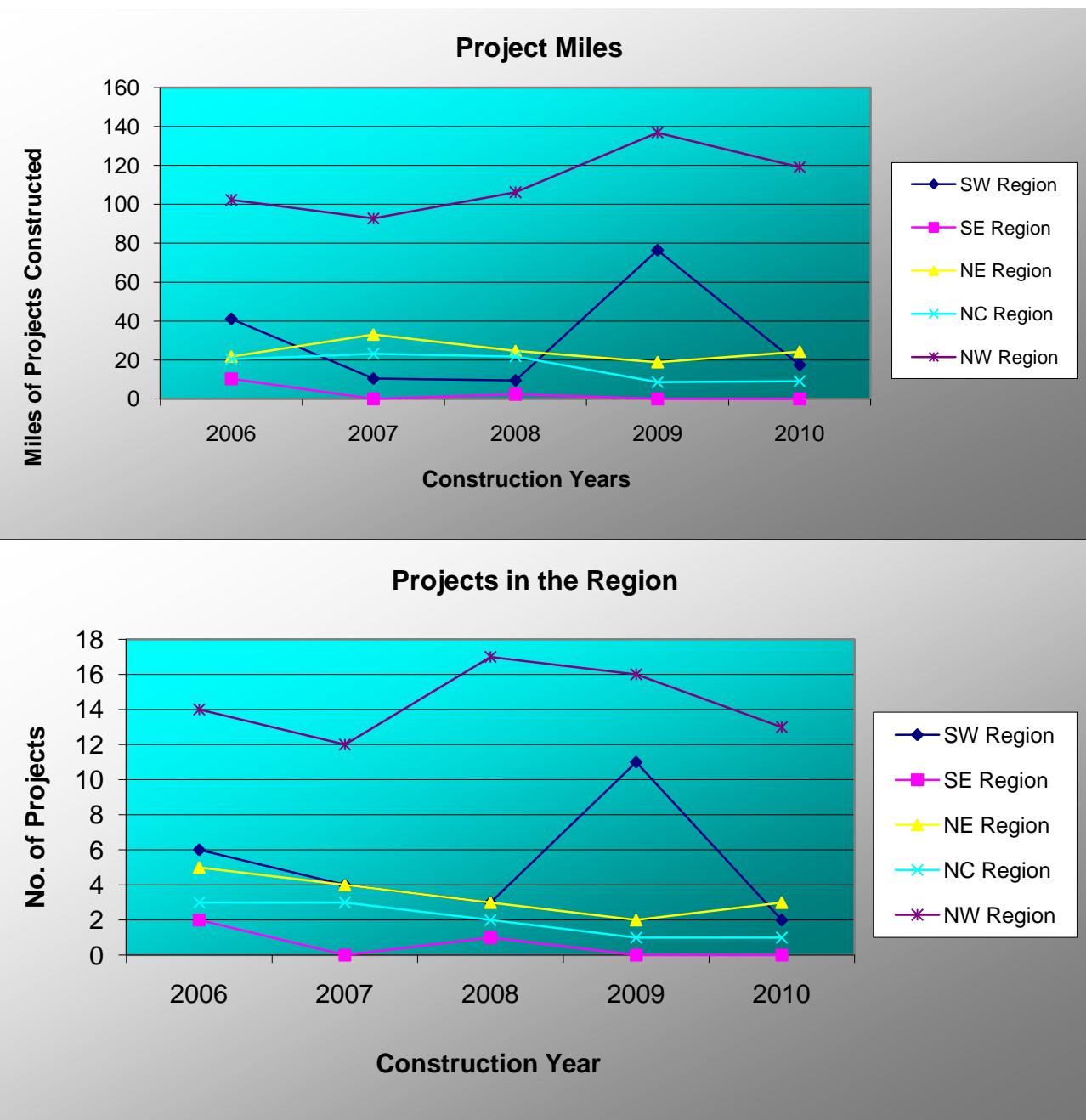
DISTRESS TYPE	THRESHOLD LEVELS	REMEDIAL ACTION
Patching	≥ 150 linear feet of patching per segment (excluding longitudinal cracking remedial action).	Remove and replace the surface layer or place a minimum 1-1/4" overlay.
Potholes, slippage areas and other disintegrated areas.	Any presence of this type of distress.	Remove and replace the distressed area(s). The removal area will be equal to 150% of the distressed area to a depth not to exceed the warranted pavement.

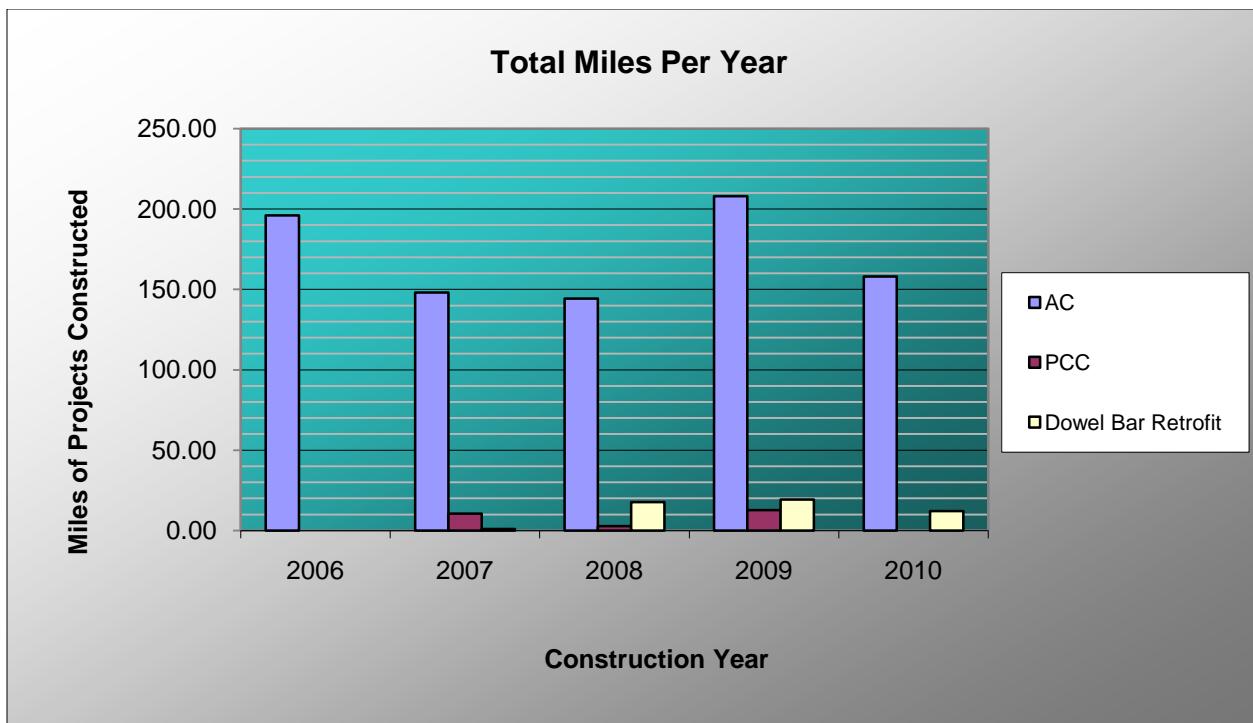
Before May 2011
Distress Types and Threshold Levels for PCC

DISTRESS TYPE	THRESHOLD LEVELS	REMEDIAL ACTION
Slab Breakup	<p>Transverse cracks or slabs broken into two pieces. More than four cracked slabs per segment (0.1 mile) at three years of age and more than eight slabs per segment at five years of age. A slab is defined as a section of pavement bounded on the ends by joints and on the sides by a centerline joint and/or the edge of pavement.</p> <p>One or more slabs broken into three or more pieces.</p>	<p>Evaluate per the Department's Construction and Materials Manual or alternative method as approved by the engineer or CRT.</p> <p>Remove entire slab and replace.</p>
Distressed Transverse Joints and Cracks	<p>Distress 2 inches or more in width in the wheel paths on 5 joints or cracks in any one 0.1 mile segment.</p>	<p>If distress is between 2 and 4 inches in width, clean and remove all debris and patch distress with epoxy concrete or alternative method as approved by the CRT.</p> <p>If distress is greater than four inches, repair pavement with a six-foot full-lane width full depth repair or partial depth repair of affected area, or alternative method as approved by the CRT. If distress is less than 2 feet in length and is adjacent to a joint or crack a full depth repair can be performed on the affected area only.</p>
Longitudinal Joint or Crack Distress	Any distress greater than 2 inches in	If distress is less than four inches in width, clean and remove debris from

DISTRESS TYPE	THRESHOLD LEVELS	REMEDIAL ACTION
	<p>width or any faulting less than $\frac{1}{2}$ inch at the longitudinal joint or crack within a 0.1-mile segment.</p> <p>Faulted longitudinal joint (greater than $\frac{1}{2}$ inch).</p>	<p>joint and fill with epoxy concrete or other material as approved by the CRT.</p> <p>If distress is greater than 4 inches in width and one-half the pavement thickness or greater, remove and repair full depth. Repair limits are from transverse joint to transverse joint with the exception of distress less than 2 feet from a joint.</p> <p>If distress is less than one half the pavement thickness in depth, repair should be in accordance with accepted partial depth repair methods.</p> <p>Retrofitting tie bars and diamond grinding affected areas.</p>
Transverse Faulting	Three or more faulted joints or cracks per station with faulting greater than $\frac{1}{4}$ inch	Retrofit dowel bars across cracks or repair full depth, repair joints full depth and spot diamond grind if necessary to restore ride
Surface Distress	<p>Distress is present on greater than 0.5% but less than 10% of the surface area on any one 0.1-mile segment.</p> <p>If distress is less than 1 inch and greater than 10% of the surface area is affected, or distress is greater than 1 inch in depth, regardless of the percentage of surface area affected.</p>	<p>If surface distress is less than 1 inch in depth, distressed area should be milled partial depth repaired partial depth with concrete.</p> <p>Repair full depth or partial depth repair method as approved by the engineer.</p>

DISTRESS TYPE	THRESHOLD LEVELS	REMEDIAL ACTION
Patching	No distressed patches. Any patch present must be in good condition and performing satisfactorily.	Full depth repair and replacement of all patches not in good condition. All remedial action under this item is contingent upon the repair originally being performed by the contractor as part of a remedial action to another distress.





Projects exceeding Threshold values

Project ID	C_R_O	Hwy	Location	Contractor	Construction Year	Pavement Type	File_ID	Alligator	Block	Edge Raveling	Patching	Surface Raveling	Transverse Cracking	Rut RW	From Feature		To Feature		PIF Length		
															All Severities	All Severities	All Severities	2 & 3 Severities	30 sq ft		
1023-04-73	Random	IH 94	Trempealeau N Co Line Easterly 3.6M - East Co Line	Mathy Construction	2007	2012	Asphaltic Concrete	5W50059		[126.72 sf]	[126.72 sf]	61	[52.8 ft]	[150 ft]	0.11	BEG WARRANTY	USH 10 OH	0.67			
1180-03-65	Control	USH 2	WILLS ROAD - IRON RIVER	Northwood's Paving	2007	2012	Asphaltic Concrete	5W80066	146						0.07	TOWN HALL RD	W.CRYSTAL LK RD	1.35			
	Random								383						0.07	AIRPORT RD	RANGE LINE RD	1.02			
1180-44-71	Control	USH 2	Government RD - East County Line	Northwood's Paving	2009	2014	Asphaltic Concrete	5W80090					247		0.06	MAPLE ROAD	LAKE RD	1.02			
1191-09-74	Random	USH 53	CTH B - STH 64	Monarch Paving	2007	2012	Asphaltic Concrete	5W60066				54			0.08	SECTION LINE	HIGHLINE AVE STR	1.17			
1500-24-71	Random	USH 10	EAST CORP. LIMITS (Brillion) - CTH W (Reedsville)	B.R. Amon and Sons	2006	2011	Asphaltic Concrete	3W30061				252			0.08	HICKORY HILLS RD	MAPLE ROCK RD	1.06			
	Control											92			0.07	CTH W	END WARRANTY	0.14			
1520-06-61	Control	USH 10	USH 12 SOUTH - BACHELORS AVE	American Asphalt	2006	2011	Asphaltic Concrete	5W60059	1094				25		0.05	BEGIN WARRANTY	JACK/CLAR CO LN	0.50			
	Random											76	185		0.05	BEGIN WARRANTY	JACK/CLAR CO LN	0.50			
	Control											381	1024		0.05	JACK/CLAR CO LN	EAUC/CLAR CO LN	1.63			
	Random											202	1107		0.05	JACK/CLAR CO LN	EAUC/CLAR CO LN	1.63			
	Control														0.06	EAUC/CLAR CO LN	WEST BLUFF RD	0.97			
1540-06-73	Control	STH 65	Midway ST - Cemetery RD	Monarch Paving Company	2009	2014	Asphaltic Concrete	5W60081				408			0.06	CTH P	40TH AVE	1.64			
1550-00-61	Control	USH 63	CTH J - USH 8	Monarch Paving	2006	2011	Asphaltic Concrete	5W80062	181			100			0.10	CTH P INT	15TH ST INT	0.89			
	Random											170			0.10	CTH P INT	15TH ST INT	0.89			
	Random											82			0.12	15TH ST INT	CTH D LT	1.24			
1570-30-71	Control	USH 8	STH 35 NB E JCT - Apple River Bridge	Monarch Paving Company	2009	2014	Asphaltic Concrete	5W80088				240			0.09	150TH ST	STH 46N	1.14			
1580-04-61-1580-04-62	Random	USH 8	EAST 5th ST - PRENTICE ST	Monarch Paving	2007	2012	Asphaltic Concrete	5W80068				84			0.09	BEG WARRANTY	E. 11TH ST	0.84			
	Random											358			0.09	ANDERSON RD INT	GRUNSETH DR INT	1.03			
	Random											222			0.08	GRUNSETH DR INT	CTH B	1.16			
	Control											67			0.08	CTH B	HACKETT RD	1.02			
	Control											234			0.07	HACKETT RD	TOWN RD	1.00			
	Random											154			0.07	HANSON RD	TOWN RD	1.00			
	Control											223			0.06	TOWN RD	CTH M INT	1.00			
	Random											116			0.06	TOWN RD	CTH M INT	1.00			
	Control											57			0.07	SECTION LINE	RUSK/PRICE CO LN	0.93			
	Random											339			0.07	SECTION LINE	RUSK/PRICE CO LN	0.93			
1610-04-72	Control	STH 13	MINK AVE - CONRAD DRIVE	American Asphalt	2006	2011	Asphaltic Concrete	5W60060				1017			47	0.06	BEGIN WARRANTY (NO 2ND SURVEY)	CTH A INT	0.27		
	Control											920	104		0.07	CTH A INT	PINE AVE INT	1.00			
	Random											261			0.07	CTH A INT	PINE AVE INT	1.00			
	Control											100	129		0.07	PINE AVE INT	APPLE AVE INT	1.20			
	Random											190			0.07	PINE AVE INT	APPLE AVE INT	1.20			
	Control											625			0.07	APPLE AVE INT	GRAVEL LANE INT	0.80			
1610-42-71	Random	STH 13	Butterworth RD - Northland College DR.	Northwood's Paving	2010	2015	Asphaltic Concrete	5W80103				179			0.05	22ND ST E	End Warranty NO PD	0.52			
1690-01-73	Control	STH 69	WITTENWYLER RD - NORTH CO LINE	Rock Road Companies	2006	2011	Asphaltic Concrete	1W10066				146			0.05	CTH F INT	HETTY RD INT	1.65			
	Control											96			0.05	CTH NN INT	CTH H INT	0.98			
5320-01-72	Control	STH 104	ATKINSON RD - TOWNSEND RD	Hoffman Construction	2007	2012	Asphaltic Concrete	1W10073				291			0.09	TN OF MAGNOLIA	END WARRANTY	0.42			
	Random	STH 104										546	294		0.09	TN OF MAGNOLIA	END WARRANTY	0.42			
6060-02-60	Control	STH 73	MORIAH RD - WASTE WATER PLANT ENT.	Northeast Asphalt	2006	2011	Asphaltic Concrete	1W10072				86			0.08	FINCH RD INT	CONCORD RD	1.03			
6180-13-71	Random	STH 21	WEST CO LINE - OMRO	Northeast Asphalt	2006	2011	Asphaltic Concrete	3W30062				67			0.07	WAUS/WINN CO LN	SECTION LINE	0.97			
7040-03-73	Control	STH 98	CTH K - EAST CO LINE	Mathy Construction	2006	2011	Asphaltic Concrete	5W60064				116			0.07	CTH K INT	PELSDORF AVE	0.97			
	Random											943			0.07	CTH K INT	PELSDORF AVE	0.97			
	Control											369			0.06	MERIDIAN AVE	CATLIN RD INT	0.83			
	Random											223	114		0.06	CATLIN AVE	SANDHIL RD INT	1.01			
	Control											671	725		0.06	CTH Y INT	W.SPENCER RD INT	0.92			
	Random											429			0.05	SECTION LINE	COUNTY LINE RD	0.99			
7125-03-61	Random	STH 37	STH 88 - North Co Line	The Kraemer Company,LLC	2008	2011	Asphaltic Concrete	5W50061	368						0.07	PESO CRK STR	BUFF/EAUC CO LN	1.05			
7220-00-73	Random	STH 25	SOUTH CO LINE - RED CEDAR RIVER	Mathy Construction	2006	2011	Asphaltic Concrete	5W60061	300						0.13	PEPIN/DUINN CO LN	CTH DD INT	0.75			
	Control											279			0.15	CTH DD INT	CTH (BAMMERT)	0.75			
	Random											706			0.15	CTH DD INT	CTH (BAMMERT)	0.75			
	Control											180			0.13	CTH (BAMMERT)	CTH Y/FLUCK RD	1.38			
	Random											430	417		0.15	CTH Y/FLUCK RD	440TH ST	1.25			
	Control											923	1375		0.15	CTH Y/FLUCK RD	440TH ST	1.25			
	Random											832			0.14	440TH ST	SECTION LINE	1.29			
	Control											673	1078		0.14	440TH ST	SECTION LINE	1.29			
	Random											671	725		0.15	SECTION LINE	STH 72E INT	1.19			
	Control											57			0.15	SECTION LINE	STH 72E INT	1.19			
8010-37-71	Control	STH 35	FROM WEBSTER NORTHERLY 7.8 MILES - DANBURY	Hoffman Construction	2006	2011	Asphaltic Concrete	5W80057				239			0.07	LOG GABLES RD	CTH U INT	1.53			
	Control											70			0.06	CTH U INT	SECTION LINE	1.45			
	Random											268			0.06	CTH U INT	SECTION LINE	1.45			
	Control											85			0.06	SECTION LINE	HAYDEN LAKE RD	1.05			
	Random											57			0.07	LONG LAKE RD INT	END WARRANTY	0.82			
8040-01-61	Control	STH 70	ST Croix River - STH 35	Monarch Paving Company	2009	2014	Asphaltic Concrete	5W80087				109			0.08	WEST OLSON RD	TN GRANTSBURG	1.15			
8170-01-62	Random	STH 70	0.40 Miles W of CTH GG - Dog Patch RD	Monarch Paving Company	2010	2015	Asphaltic Concrete	5W80106				155			0.06	NAT FOREST RD 162	CTH EE	1.68			
8210-07-75	Control	STH 73	BRANCH HAY CREEK BRIDGE - STH 64	S & N Incorporated	2008	2013	Asphaltic Concrete	5W60070				170			0.09	BEG WARRANTY	STH 64 / 73 INT	0.38			
8220-01-70	Random	STH 64	West Co Line - CTH B	S & N Incorporated	2008	2013	Asphaltic Concrete	5W60074				65			0.06	TOWN LINE RD	SECTION LINE	1.07			
8520-08-71	Control	STH 77	Hollywood RD - Day Dam RD	Monarch Paving Company	2009	2014	Asphaltic Concrete	5W80093				369			0.07	OLD HWY 77	OLD HWY 77	0.97			
8760-12-71	Random	STH 105	OLIVER BRIDGE - TOWER AVE.	Northwood's Paving	2008	2013	Asphaltic Concrete	5W80070				440			0.05	MICHELL AVE	SECTION LINE	0.82			
9925-06-60	Control	STH 169	STH 13 - EAST CO LINE	Northeast Asphalt	2007	2012	Asphaltic Concrete	5W80067				207			0.09	STH 13N INT	TOWN RD	1.64			

Random								264		0.09	STH 13N INT	TOWN RD	1.64
Control								335		0.11	TOWN RD	POPKO RD	1.01
Random								615		0.11	TOWN RD	POPKO RD	1.01
Control								209		0.13	POPKO RD	JENKINS RD	1.41
Random								368		0.13	POPKO RD	JENKINS RD	1.41
Control								180		0.12	JENKINS RD	WILL RD	1.11
Control								627		0.13	WILL RD	COUNTY LINE RD	1.50
Control								151		0.13	BURNS RD	TN MORSE/SANBORN	1.00

For the Survey year 2011 there are three projects that could not be run due to construction in or at the end of the jobs one was a closeout project for 2011 they are as followed

Project 9280-02-60 Dowel Bar Retrofit closeout 2011 STH 172, Location: Airport Entrance – USH 41 Brown Co. North East Region, Contractor Northeast Asphalt. Construction at the end of the project. Barry Paye has compiled a shoulder survey and information can be obtained from him.

Project 7905-07-70 AC Warranty USH 53, Location: Keystone Crossing – Golf RD Interchange Eau Claire Co. Northwest Region, Mathy Construction. Bridge work in the middle of project.

Project 5155-02-72 PCC Warranty USH 14, Location: STH 138 – CTH MM Dane Co. Southwest Region, Michels Corporation. Construction at STH 138.

AC Warranty Report 2011

1W10066

Project ID: 1690-01-73

County: GREEN

Highway: STH 69

General Location: WITTENWYLER RD - NORTH CO LINE

Construction Company: Rock Road Companies

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Potholes			
												Block Cracking	Edge Raveling	Slipage			
												Alligator Cracking	Block Cracking	Edge Raveling	Any		
												1000 lin ft	25/Seg	0.25 in. In Depth	1% of Segment Length (5.28')		
LEED IN (NO PDI S)	WITTENWYLER RD	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0
LEED IN (NO PDI S)	WITTENWYLER RD	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0
WITTENWYLER RD	CTH F INT	N	1.28	Control	0.30	0	0	0	377	0	0	5	0	0	0.05	0	0
WITTENWYLER RD	CTH F INT	N	1.28	Random	0.60	0	0	0	0	7	0	0	15	0	0	0.05	0
CTH F INT	HETTY RD INT	N	1.65	Control	0.30	0	0	146	0	231	0	0	5	0	0	0.05	0
CTH F INT	HETTY RD INT	N	1.65	Random	0.50	0	0	0	0	88	0	0	0	0	0	0.05	0
HETTY RD INT	CTH NN INT	N	1.71	Control	0.30	0	0	0	0	0	0	4	0	0	0.05	0	0
HETTY RD INT	CTH NN INT	N	1.71	Random	0.70	0	0	0	252	0	0	5	0	1	0	0.05	0
CTH NN INT	CTH H INT	N	0.98	Control	0.30	0	0	96	0	458	0	0	1	0	0	0.05	0
CTH NN INT	CTH H INT	N	0.98	Random	0.50	0	0	0	527	0	0	4	2	1	0	0.05	0
CTH H INT	STH 39 INT	N	1.01	Control	0.30	0	0	0	0	134	0	0	6	0	0	0.05	0
CTH H INT	STH 39 INT	N	1.01	Random	0.60	0	0	0	214	0	0	2	0	0	0	0.05	0
STH 39 INT	DEAN LANE	N	0.77	Control	0.30	0	0	0	0	52	0	0	8	0	0	0.06	0
STH 39 INT	DEAN LANE	N	0.77	Random	0.50	0	0	0	0	40	0	0	3	0	0	0.06	0
DEAN LANE	OLD MADISON RD	N	1.20	Control	0.30	0	0	0	0	186	0	0	9	0	0	0.05	0
DEAN LANE	OLD MADISON RD	N	1.20	Random	0.80	0	0	0	0	496	0	0	1	0	1	0.05	0
OLD MADISON RD	GREEN/DANE CO LN	N	1.31	Control	0.30	0	0	0	0	451	0	0	3	0	1	0.06	0
OLD MADISON RD	GREEN/DANE CO LN	N	1.31	Random	1.10	0	0	0	0	434	0	0	2	0	0	0.06	0
GREEN/DANE CO LN	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0.09	0	0

AC Warranty Report 2011

1W10066

Project ID: 1690-01-73

County: GREEN

Highway: STH 69

General Location: WITTENWYLER RD - NORTH CO LINE

Construction Company: Rock Road Companies

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes	Slippage						
								1000 lin ft			25/Seg														
								Crack Severity			Crack Severity														
GREEN/DANE CO LN	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0					

AC Warranty Report 2011

1W10068

Project ID: 5616-02-71-5616-03-71

County: GRANT

Highway: STH 133

General Location: BLUE RIVER RD - MUSCODA RD

Construction Company: Mathy Construction

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any							
											Longitudinal Cracking															
											1000 lin ft															
											Crack Severity			Crack Severity												
											1	2	3	1	2	3										
LEED IN (NO PDI S)	USH 61N INT	N	0.40			0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0					
LEED IN (NO PDI S)	USH 61N INT	N	0.40			0	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0					
USH 61N INT	CEDAR RD INT	N	0.73	Control	0.10	0	0	0	0	17	0	0	10	0	0	0	0	0.07	0	0	0					
USH 61N INT	CEDAR RD INT	N	0.73	Random	0.40	0	0	0	0	402	0	0	22	0	0	0	0	0.07	0	0	0					
CEDAR RD INT	PRAIRIE DU BAY RD	N	1.19	Control	0.30	0	0	0	0	356	0	0	19	0	1	0	0	0.05	0	0	0					
CEDAR RD INT	PRAIRIE DU BAY RD	N	1.19	Random	0.50	0	0	0	0	524	0	0	14	0	1	0	0	0.05	0	0	0					
PRAIRIE DU BAY RD	OLD C RD S.INT R	N	1.08	Control	0.30	0	0	0	0	527	0	0	9	0	0	0	0	0.04	0	0	0					
PRAIRIE DU BAY RD	OLD C RD S.INT R	N	1.08	Random	0.70	0	0	0	0	488	0	0	18	0	0	0	0	0.04	0	0	0					
OLD C RD S.INT R	OLD C RD N.INT R	N	1.27	Control	0.30	0	0	0	0	492	0	0	26	0	2	0	0	0.06	0	0	0					
OLD C RD S.INT R	OLD C RD N.INT R	N	1.27	Random	0.90	0	0	0	0	474	0	0	18	0	2	0	0	0.06	0	0	0					
OLD C RD N.INT R	CREEK STR	N	1.71	Control	0.30	0	0	0	0	506	0	0	20	0	1	0	0	0.06	0	0	0					
OLD C RD N.INT R	CREEK STR	N	1.71	Random	0.60	0	0	0	0	98	0	0	15	0	0	0	0	0.06	0	0	0					
CREEK STR	OLD C RD R	N	1.24	Control	0.30	0	0	0	0	39	0	0	9	0	4	0	0	0.05	0	0	0					
CREEK STR	OLD C RD R	N	1.24	Random	0.50	0	0	0	0	43	0	0	18	0	0	0	0	0.05	0	0	0					
OLD C RD R	CTH T INT L	N	0.81	Control	0.30	0	0	0	0	135	0	0	18	0	1	0	0	0.06	0	0	14					
OLD C RD R	CTH T INT L	N	0.81	Random	0.60	0	0	0	0	116	0	0	8	0	1	0	0	0.06	0	0	0					
CTH T INT L (NO PDI S)	BEGIN WARRANTY	N	0.55			0	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	0					
CTH T INT L (NO PDI S)	BEGIN WARRANTY	N	0.55			0	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	0					
BEGIN WARRANTY	TN MUSCODA	N	0.48	Control	0.10	0	0	0	0	507	0	0	10	0	5	0	0	0.05	0	0	0					

AC Warranty Report 2011

1W10068

Project ID: 5616-02-71-5616-03-71

County: GRANT

Highway: STH 133

General Location: BLUE RIVER RD - MUSCODA RD

Construction Company: Mathy Construction

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage				
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more				
											1000 lin ft			25/Seg			0.25 in. In Depth				
											1	2	3	1	2	3	1% of Segment Length (5.28')				
BEGIN WARRANTY	TN MUSCODA	N	0.48	Random	0.20	0	0	0	457	0	0	9	0	0	0	0.05	0	0	0	0	
TN MUSCODA	WRIGHTMAN RD INT	N	1.02	Control	0.30	0	0	0	527	0	0	2	0	0	0	0.06	0	0	0	0	
TN MUSCODA	WRIGHTMAN RD INT	N	1.02	Random	0.40	0	0	0	486	0	0	8	0	0	0	0.06	0	0	0	0	
WRIGHTMAN RD INT	BLUE RIVER RD	N	1.03	Control	0.30	0	0	0	518	0	0	12	0	1	0	0.05	0	0	0	0	
WRIGHTMAN RD INT	BLUE RIVER RD	N	1.03	Random	0.60	0	0	0	535	0	0	21	0	2	0	0.05	0	0	0	0	
BLUE RIVER RD	TAYLOR RD INT	N	1.00	Control	0.30	0	0	0	508	0	0	34	0	3	0	0.05	0	0	0	0	
BLUE RIVER RD	TAYLOR RD INT	N	1.00	Random	0.70	0	0	0	403	0	0	22	0	1	0	0.05	0	0	0	0	
TAYLOR RD INT	SECTION LINE	N	0.98	Control	0.30	0	0	0	421	0	0	10	0	1	0	0.05	0	0	0	0	
TAYLOR RD INT	SECTION LINE	N	0.98	Random	0.70	0	0	0	500	0	0	47	0	1	0	0.05	0	0	0	0	
SECTION LINE	SPORTSMAN DRIVE	N	1.01	Control	0.30	0	0	3	0	448	0	0	13	0	1	0	0.05	0	0	0	0
SECTION LINE	SPORTSMAN DRIVE	N	1.01	Random	0.60	0	0	0	204	0	0	23	0	3	0	0.05	0	0	0	0	
SPORTSMAN DRIVE	STH 80N	N	0.31	Control	0.10	5	0	0	503	0	0	7	0	2	0	0.06	0	0	0	0	
SPORTSMAN DRIVE	STH 80N	N	0.31	Random	0.20	0	0	0	479	0	0	8	0	1	0	0.06	0	0	0	0	
STH 80N	LEED OUT (NO PDIS)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	
STH 80N	LEED OUT (NO PDIS)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	

AC Warranty Report 2011

1W10072

Project ID: 6060-02-60

County: DODGE

Highway: STH 73

General Location: MORIAH RD - WASTE WATER PLANT E

Construction Company: Northeast Asphalt

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any						
											Longitudinal Cracking														
											1000 lin ft														
											Crack Severity														
											1	2	3	1	2	3	0.25 in. In Depth	1% of Segment Length (5.28')							
LEED IN (NO PDI S)	MORIAH RD	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0				
LEED IN (NO PDI S)	MORIAH RD	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0				
CTH D	PAUL RD	N	1.48	Control	0.30	0	0	0	0	23	0	0	4	0	0	0	0.08	0	0	0	0				
CTH D	PAUL RD	N	1.48	Random	1.00	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0				
PAUL RD	CTH DE INT	N	0.45	Control	0.20	0	0	0	0	27	0	0	1	0	0	0	0.08	0	0	0	0				
PAUL RD	CTH DE INT	N	0.45	Random	0.30	0	0	0	0	14	0	0	0	0	0	0	0.08	0	0	0	0				
CTH DE INT	FINCH RD INT	N	1.02	Control	0.30	0	0	0	0	13	0	0	0	0	0	0	0.08	0	0	0	0				
CTH DE INT	FINCH RD INT	N	1.02	Random	0.90	0	0	0	0	7	0	0	1	0	0	0	0.08	0	0	0	0				
FINCH RD INT	CONCORD RD	N	1.03	Control	0.30	0	0	86	0	513	0	0	2	0	0	0	0.08	0	0	0	0				
FINCH RD INT	CONCORD RD	N	1.03	Random	0.60	0	0	5	0	51	0	0	1	0	0	0	0.08	0	0	0	0				
CONCORD RD	HYLAND RD	N	1.34	Control	0.30	0	0	0	0	292	0	0	0	0	0	0	0.08	0	0	0	0				
CONCORD RD	HYLAND RD	N	1.34	Random	0.50	0	0	0	0	467	0	16	0	0	0	0	0.08	0	0	0	0				
HYLAND RD	CTH CF INT	N	1.20	Control	0.30	0	0	0	0	207	0	0	0	0	0	0	0.08	0	0	0	0				
HYLAND RD	CTH CF INT	N	1.20	Random	0.80	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0				
CTH CF INT	CTH CD	N	0.99	Control	0.30	0	0	0	0	211	0	15	1	0	0	0	0.08	0	0	0	0				
CTH CF INT	CTH CD	N	0.99	Random	0.70	0	0	0	0	261	0	103	2	0	0	0	0.08	0	0	0	0				
CTH CD	CTH G	N	0.77	Control	0.30	0	0	0	0	47	0	0	9	0	0	0	0.08	0	0	0	0				
CTH CD	CTH G	N	0.77	Random	0.50	0	0	0	0	0	0	0	3	0	0	0	0.08	0	0	0	0				
CTH G	CTH AC	N	0.74	Control	0.30	0	0	0	0	65	0	0	4	0	1	0	0.07	0	0	0	0				

AC Warranty Report 2011

1W10072

Project ID: 6060-02-60

County: DODGE

Highway: STH 73

General Location: MORIAH RD - WASTE WATER PLANT E

Construction Company: Northeast Asphalt

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes	Slippage	
			Len	Segment				1000 lin ft	25/Seg	Crack Severity	Crack Severity	1	2	3						
CTH G	CTH AC	N	0.74	Random	0.60	0	0	0	267	0	0	7	0	0	0	0.07	0	0	0	0
CTH AC	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
CTH AC	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0

AC Warranty Report 2011

1W10073

Project ID: 5320-01-72

County: ROCK

Highway: STH 104

General Location: ATKINSON RD - TOWNSEND RD

Construction Company: Hoffman Construction

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
Block Cracking	Edge Raveling	Flushing	Block Cracking	Edge Raveling	Flushing	1	2	3	1	2	3	1	2	3	0.25 in. In Depth	0.25 in. In Depth	0.25 in. In Depth	0.25 in. In Depth					
CTH B (NO PDI S)	BEG WARRANTY	N	0.22			0	0	0	0	0	0	0	0	0	0.20	0	0	0	0				
CTH B (NO PDI S)	BEG WARRANTY	N	0.22			0	0	0	0	0	0	0	0	0	0.20	0	0	0	0				
BEG WARRANTY	TN OF MAGNOLIA	N	0.15	Control	0.00	0	0	0	0	551	0	0	2	0	0	0.13	0	0	0				
BEG WARRANTY	TN OF MAGNOLIA	N	0.15			0	0	0	0	0	0	0	0	0	0	0.13	0	0	0				
TN OF MAGNOLIA	END WARRANTY	N	0.42	Control	0.20	92	0	291	0	647	90	111	0	0	0	0.09	0	0	18				
TN OF MAGNOLIA	END WARRANTY	N	0.42	Random	0.30	546	0	294	0	727	77	96	4	0	2	0	0.09	0	0				
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0.20	0	0	0	0				
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0.20	0	0	0	0				

AC Warranty Report 2011

1W10075

Project ID: 1093-03-74

County: ROCK

Highway: IH 43

General Location: STH 140 - EAST CO LINE

Construction Company: Rock Road Companies

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Potholes	Slippage						
											Longitudinal Cracking										
											1000 lin ft										
											25/Seg										
						Crack Severity		Crack Severity													
						1	2	3	1	2	3	1	2	3	1	2					
CTH J STR (NO PDI S)	BEG WARRANTY	N	0.68			0	0	0	0	0	0	0	0	0	0.07	0	0				
CTH J STR (NO PDI S)	BEG WARRANTY	N	0.68			0	0	0	0	0	0	0	0	0	0.07	0	0				
BEG WARRANTY	STH 140 STR	N	0.55	Control	0.30	0	0	0	0	527	0	0	3	0	0	0.09	0				
BEG WARRANTY	STH 140 STR	N	0.55	Random	0.40	0	0	0	0	458	0	0	1	0	0	0.09	0				
STH 140 STR	CARVERS ROCK RD STR	N	1.52	Control	0.30	0	0	0	0	524	0	0	1	0	0	0.10	0				
STH 140 STR	CARVERS ROCK RD STR	N	1.52	Random	0.90	0	0	0	0	528	0	0	1	1	0	0.10	0				
CARVERS ROCK RD STR	SUMMERTON RD STR	N	2.09	Control	0.30	0	0	0	0	552	0	0	5	0	0	0.08	0				
CARVERS ROCK RD STR	SUMMERTON RD STR	N	2.09	Random	1.00	0	0	0	0	527	0	0	1	0	0	0.08	0				
SUMMERTON RD STR	ROCK/WALW CO LN	N	1.04	Control	0.30	0	0	0	0	527	0	0	3	4	0	0.09	0				
SUMMERTON RD STR	ROCK/WALW CO LN	N	1.04	Random	0.50	0	0	0	0	527	0	0	6	0	0	0.09	0				
ROCK/WALW CO LN	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.17	0				
ROCK/WALW CO LN	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.17	0				
LEED IN (NO PDI S)	ROCK/WALW CO LN	S	0.06	Control	0.00	0	0	0	0	0	0	0	0	0	0	0.14	0				
LEED IN (NO PDI S)	ROCK/WALW CO LN	S	0.06			0	0	0	0	0	0	0	0	0	0	0.14	0				
ROCK/WALW CO LN	SUMMERTON RD STR	S	1.09	Control	0.40	0	0	0	0	1055	0	0	0	0	0	0.09	0				
ROCK/WALW CO LN	SUMMERTON RD STR	S	1.09	Random	0.50	0	0	0	0	0	0	0	0	0	0	0.09	0				
SUMMERTON RD STR	CARVERS ROCK RD STR	S	1.82	Control	0.30	0	0	0	0	527	0	0	1	1	0	0.09	0				
SUMMERTON RD STR	CARVERS ROCK RD STR	S	1.82	Random	1.00	0	0	0	0	559	0	0	3	0	0	0.09	0				
CARVERS ROCK RD STR	STH 140 STR	S	1.52	Control	0.30	0	0	0	0	553	0	0	0	0	0	0.10	0				

AC Warranty Report 2011

1W10075

Project ID: 1093-03-74

County: ROCK

Highway: IH 43

General Location: STH 140 - EAST CO LINE

Construction Company: Rock Road Companies

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	150 lineal feet of patching per segment	Potholes Slippage						
			Len	Segment				1000 lin ft			25/Seg														
								Crack Severity			Crack Severity														
CARVERS ROCK RD STR	STH 140 STR	S	1.52	Random	0.90	0	0	0	596	0	0	0	0	0	0.10	0	0	0	0						
STH 140 STR	END WARRANTY	S	0.55	Control	0.30	0	0	0	846	723	0	7	2	0	0	0.10	0	0	0	0					
STH 140 STR	END WARRANTY	S	0.55	Random	0.40	0	0	0	389	307	0	6	3	0	0	0.10	0	0	0	0					

AC Warranty Report 2011

1W10076

Project ID: 6070-03-73

County: DODGE

Highway: STH 33

General Location: STH 73 - FOX LAKE RD

Construction Company: Northeast Asphalt

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage		
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more		
											1000 lin ft			25/Seg			0.25 in. In Depth		
											Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity
						Block Cracking	Edge Raveling	Flushing		1	2	3	1	2	3	0.25 in. In Depth	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Any
STH 73 (NO PDI S)	BEG WARRANTY	E	0.04			0	0	0	0	0	0	0	0	0	0	0.09	0	0	0
STH 73 (NO PDI S)	BEG WARRANTY	E	0.04			0	0	0	0	0	0	0	0	0	0	0.09	0	0	0
BEG WARRANTY	PLEASANT RD	E	0.99	Control	0.30	0	0	0	0	48	0	0	0	0	0	0.06	0	0	0
BEG WARRANTY	PLEASANT RD	E	0.99	Random	0.70	0	0	0	0	242	0	0	0	0	0	0.06	0	0	0
PLEASANT RD	SECTION LINE	E	1.05	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0
PLEASANT RD	SECTION LINE	E	1.05	Random	0.50	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0
SECTION LINE	CTH A	E	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
SECTION LINE	CTH A	E	1.00	Random	0.80	0	0	0	0	59	0	0	0	0	0	0.07	0	0	0
CTH A	SECTION LINE	E	1.15	Control	0.30	0	0	0	0	96	0	0	0	0	0	0.06	0	0	0
CTH A	SECTION LINE	E	1.15	Random	0.60	0	0	21	0	0	0	0	0	0	0	0.06	0	0	0
SECTION LINE	END WARRANTY	E	0.46	Control	0.10	0	0	0	0	26	0	0	0	0	0	0.08	0	0	0
SECTION LINE	END WARRANTY	E	0.46	Random	0.30	0	0	0	0	27	0	0	0	0	0	0.08	0	0	0
END WARRANTY (NO PDI S)	STH 68	E	0.53			0	0	0	0	0	0	0	0	0	0	0.29	0	0	0
END WARRANTY (NO PDI S)	STH 68	E	0.53			0	0	0	0	0	0	0	0	0	0	0.29	0	0	0

AC Warranty Report 2011

1W10077

Project ID: 5573-04-72

County: SAUK

Highway: STH 136

General Location: ROCK SPRINGS - CTH PF

Construction Company: James Theding Construction

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage			
								1000 lin ft			25/Seg			1% of Segment Length (5.28')	0.25 in. In Depth						
								Crack Severity			Crack Severity										
Block Cracking	Edge Raveling	Flushing	Block Cracking	Edge Raveling	Flushing	1	2	3	1	2	3	1	2	3	0.19	0	0	0	0		
LEED IN (NO PDI S)	STH 154E	E	0.06			0	0	0	0	0	0	0	0	0	0.19	0	0	0	0		
LEED IN (NO PDI S)	STH 154E	E	0.06			0	0	0	0	0	0	0	0	0	0.19	0	0	0	0		
STH 154E	SECTION LINE	E	1.01	Control	0.30	0	0	0	0	67	0	0	1	0	0	0.10	0	0	13	0	
STH 154E	SECTION LINE	E	1.01	Random	0.60	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	
SECTION LINE	EXCELSIOR RD	E	1.02	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	
SECTION LINE	EXCELSIOR RD	E	1.02	Random	0.50	0	0	0	0	140	0	0	0	0	0	0.09	0	0	0	0	
EXCELSIOR RD	CTH PF	E	1.65	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	
EXCELSIOR RD	CTH PF	E	1.65	Random	1.30	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	
CTH PF	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	
CTH PF	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	

AC Warranty Report 2011

1W10078

Project ID: 5135-05-71

County: IOWA

Highway: STH 80

General Location: CTH I - CTH P

Construction Company: H. James & Sons, INC.

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
								1	2	3	1	2	3										
FARMERS RIDGE RD (NO PDI	BEG WARRANTY	N	0.90			0	0	0	0	0	0	0	0	0	0.17	0	0	0	0				
FARMERS RIDGE RD (NO PDI	BEG WARRANTY	N	0.90			0	0	0	0	0	0	0	0	0	0.17	0	0	0	0				
BEG WARRANTY	CAMP RD	N	0.72	Control	0.30	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0				
BEG WARRANTY	CAMP RD	N	0.72	Random	0.60	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0				
CAMP RD	CTH P	N	1.58	Control	0.30	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0				
CAMP RD	CTH P	N	1.58	Random	1.20	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0				
CTH P	CTH P	N	1.51	Control	0.30	0	0	0	0	0	0	1	0	0	0.05	0	0	0	0				
CTH P	CTH P	N	1.51	Random	1.00	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0				
CTH P (NO PDI S)	END WARRANTY	N	0.15			0	0	0	0	0	0	0	0	0	0.06	0	0	0	0				
CTH P (NO PDI S)	END WARRANTY	N	0.15			0	0	0	0	0	0	0	0	0	0.06	0	0	0	0				
END WARRANTY (NO PDI S)	UNDERWOOD CRK STR	N	1.15			0	0	0	0	0	0	0	0	0	0.13	0	0	0	0				
END WARRANTY (NO PDI S)	UNDERWOOD CRK STR	N	1.15			0	0	0	0	0	0	0	0	0	0.13	0	0	0	0				

AC Warranty Report 2011

1W10079

Project ID: 5300-04-75

County: DANE

Highway: USH 12

General Location: OLD SAUK RD - GAMMON RD

Construction Company: Payne & Dolan

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage					
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more					
											1000 lin ft			25/Seg			0.25 in. In Depth					
											1	2	3	1	2	3	1% of Segment Length (5.28')					
GREENWAY BLVD (NO PDI S)	BEG WARRANTY	E	1.41			0	0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0
GREENWAY BLVD (NO PDI S)	BEG WARRANTY	E	1.41			0	0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0
BEG WARRANTY	CTH S STR	E	0.65	Control	0.30	0	0	0	0	2	0	0	0	0	0	0	0.05	0	0	0	0	0
BEG WARRANTY	CTH S STR	E	0.65	Random	0.50	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0
CTH S STR	GAMMON RD STR	E	1.13	Control	0.30	0	0	0	0	18	0	0	1	0	0	0	0.05	0	0	0	0	0
CTH S STR	GAMMON RD STR	E	1.13	Random	0.90	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0
GAMMON RD STR	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0
GAMMON RD STR	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0
LEED IN (NO PDI S)	GAMMON RD STR	W	0.06			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0
LEED IN (NO PDI S)	GAMMON RD STR	W	0.06			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0
GAMMON RD STR	CTH S STR	W	1.13	Control	0.23	0	0	0	0	124	0	0	0	0	0	0	0.06	0	0	0	0	0
GAMMON RD STR	CTH S STR	W	1.13	Random	0.73	0	0	0	0	11	0	0	2	0	0	0	0.06	0	0	0	0	0
CTH S STR	END WARRANTY	W	0.65	Control	0.15	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0
CTH S STR	END WARRANTY	W	0.65	Random	0.50	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0
END WARRANTY (NO PDI S)	GREENWAY BLVD STR	W	1.41			0	0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0
END WARRANTY (NO PDI S)	GREENWAY BLVD STR	W	1.41			0	0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0

AC Warranty Report 2011

1W10080

Project ID: 5590-04-71

County: LAFAYETTE

Highway: STH 78

General Location: Lafayette CTH H - Dane CTH H

Construction Company: Mashuda Contractors INC.

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage					
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more					
											1000 lin ft			25/Seg			0.25 in. In Depth					
											1	2	3	1	2	3	1% of Segment Length (5.28')					
CTH F (BLUFF ST)	CTH H(WATER ST)	N	0.39	Control	0.10	0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0	0	
CTH F (BLUFF ST)	CTH H(WATER ST)	N	0.39			0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0	0	
CTH H(WATER ST) (NO 2ND IOWA/LAFA CO LN	IOWA/LAFA CO LN	N	0.20	Control	0.00	0	0	9	0	110	0	0	4	0	0	0	0.07	0	0	0	0	0
CTH H(WATER ST) (NO 2ND IOWA/LAFA CO LN	IOWA/LAFA CO LN	N	0.20			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
IOWA/LAFA CO LN	MOSCOW RD	N	0.84	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
IOWA/LAFA CO LN	MOSCOW RD	N	0.84	Random	0.60	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
MOSCOW RD	IOWA/GREEN CO LN	N	0.94	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0
MOSCOW RD	IOWA/GREEN CO LN	N	0.94	Random	0.40	0	0	0	0	1	0	0	0	0	0	0	0.05	0	0	0	0	0
IOWA/GREEN CO LN	SECTION LINE	N	1.12	Control	0.30	0	0	0	0	57	0	0	0	0	0	0	0.06	0	0	0	0	0
IOWA/GREEN CO LN	SECTION LINE	N	1.12	Random	0.80	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
SECTION LINE	CONC. 39 0.04MI	N	0.71	Control	0.30	0	0	0	0	115	0	0	0	0	0	0	0.07	0	0	0	0	0
SECTION LINE	CONC. 39 0.04MI	N	0.71	Random	0.50	0	0	0	0	317	0	0	31	0	0	0	0.07	0	0	0	0	0
STH 39E INT	GREEN/DANE CO LN	N	0.79	Control	0.30	0	0	0	0	14	0	0	0	0	0	0	0.07	0	0	0	0	0
STH 39E INT	GREEN/DANE CO LN	N	0.79	Random	0.40	0	0	0	0	238	0	0	0	0	0	0	0.07	0	0	0	0	0
GREEN/DANE CO LN (NO 2ND CTH H		N	0.90	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
GREEN/DANE CO LN (NO 2ND CTH H		N	0.90			0	0	0	0	24	0	0	0	0	0	0	0.07	0	0	0	0	0

AC Warranty Report 2011

1W10081

Project ID: 1640-05-72

County: SAUK

Highway: USH 14

General Location: Spring Green - East Co. Line Road

Construction Company: Edward Kramer & Sons INC.

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes	Slippage						
								1000 lin ft			25/Seg														
								Crack Severity			Crack Severity														
Block Cracking	Edge Raveling	Flushing	Block Cracking	Edge Raveling	Flushing	1	2	3	1	2	3	1	2	3	0.25 in. In Depth	0.25 in. In Depth	0.25 in. In Depth	0.25 in. In Depth	0.25 in. In Depth						
STH 23	SAUK/IOWA CO LN	E	0.49	Control	0.20	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0						
STH 23	SAUK/IOWA CO LN	E	0.49			0	0	0	0	0	0	0	0	0	0.06	0	0	0	0						
SAUK/IOWA CO LN	TN OF ARENA	E	0.54	Control	0.30	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0						
SAUK/IOWA CO LN	TN OF ARENA	E	0.54	Random	0.40	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0						
TN OF ARENA	CTH C	E	0.46	Control	0.30	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0						
TN OF ARENA	CTH C	E	0.46	Random	0.20	0	0	22	0	0	0	3	0	0	0.06	0	0	0	0						

AC Warranty Report 2011

1W10082

Project ID: 5205-03-78

County: GRANT

Highway: STH 133

General Location: CTH N - Cassville

Construction Company: James Peterson & Sons INC.

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
								1	2	3	1	2	3										
CTH N	CARTER LA	N	0.57	Control	0.30	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0				
CTH N	CARTER LA	N	0.57	Random	0.40	0	0	0	0	9	0	0	0	0	0	0.05	0	0	0	0			
CARTER LA	OAK LA	N	0.79	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0			
CARTER LA	OAK LA	N	0.79	Random	0.50	0	0	0	0	5	0	0	0	0	0	0.06	0	0	0	0			
OAK LA	CHAFFIE HOLLOW RD	N	1.46	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0			
OAK LA	CHAFFIE HOLLOW RD	N	1.46	Random	0.90	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0			
CHAFFIE HOLLOW RD	ADRIAN HOLLOW RD	N	1.16	Control	0.30	0	0	0	0	2	0	0	0	0	0	0.06	0	0	0	0			
CHAFFIE HOLLOW RD	ADRIAN HOLLOW RD	N	1.16	Random	0.70	0	0	0	0	24	0	0	0	0	0	0.06	0	0	0	0			
ADRIAN HOLLOW RD	CADWELL RD	N	1.72	Control	0.30	0	0	0	0	58	0	0	1	0	0	0.06	0	0	0	0			
ADRIAN HOLLOW RD	CADWELL RD	N	1.72	Random	1.10	0	0	0	0	24	0	0	0	0	0	0.06	0	0	0	0			
CADWELL RD	SAND LAKE RD	N	1.18	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0			
CADWELL RD	SAND LAKE RD	N	1.18	Random	0.60	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0			
SAND LAKE RD	KLAUER ST	N	1.83	Control	0.30	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0			
SAND LAKE RD	KLAUER ST	N	1.83	Random	0.80	0	0	0	0	31	0	0	0	0	0	0.07	0	0	0	0			

AC Warranty Report 2011

1W10083

Project ID: 5750-00-72

County: SAUK

Highway: STH 58

General Location: Cazenovia - Ironton RD

Construction Company: Bill Meise Construction, LLC

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
Block Cracking	Edge Raveling	Flushing	Block Cracking	Edge Raveling	Flushing	1	2	3	1	2	3	1	2	3	0.26	0	0	0	0				
LEED IN (NO PDI S)	BEG WARRANTY	N	0.10			0	0	0	0	0	0	0	0	0	0.26	0	0	0	0				
LEED IN (NO PDI S)	BEG WARRANTY	N	0.10			0	0	0	0	0	0	0	0	0	0.26	0	0	0	0				
BEG WARRANTY	CTH G	N	0.56	Control	0.30	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0				
BEG WARRANTY	CTH G	N	0.56	Random	0.40	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0				
CTH G (NO 2ND SURVEY)	END WARRANTY	N	0.12	Control	0.00	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0				
CTH G (NO 2ND SURVEY)	END WARRANTY	N	0.12			0	0	0	0	0	0	0	0	0	0.11	0	0	0	0				
END WARRANTY	LEED OUT (NO PDI S)	N	0.10			0	0	0	0	0	0	0	0	0	0.31	0	0	0	0				
END WARRANTY	LEED OUT (NO PDI S)	N	0.10			0	0	0	0	0	0	0	0	0	0.31	0	0	0	0				

AC Warranty Report 2011

1W10086

Project ID: 5630-03-71

County: SAUK

Highway: STH 78

General Location: Praire DU Sac - Weynand RD

Construction Company: Relyco, INC

Construction Year:

2009

Warranty Termination Year:

2014

AC Warranty Report 2011

1W10086

Project ID: 5630-03-71

County: SAUK

Highway: STH 78

General Location: Praire DU Sac - Weynand RD

Construction Company: Relyco, INC.

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (52.8')	Cracking			Cracking			1% of Segment Length (5.28')	0.25 in. In Depth	segregated areas per segment 30 sq ft or more	1% of Segment Length (5.28')	lineal feet of patching per segment	holes per page
								ng	Or	ng ^	g	g	g						
								1000 lin ft			25/Seg								
								Crack Severity			Crack Severity								
STH 113	ELMA RD	N	1.25	Random	0.80	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0

AC Warranty Report 2011

1W10087

Project ID: 1093-03-75

County: ROCK

Highway: IH 43

General Location: IH 39 - STH 140

Construction Company: Rock Road Company, INC.

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage		
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more		
											1000 lin ft			25/Seg			0.25 in. In Depth		
											Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity
			1	2	3			1	2	3	1	2	3	1	2	3	1	2	3
STH 81E INT	CTH X STR	N	1.65	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
STH 81E INT	CTH X STR	N	1.65	Random	1.20	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
CTH X STR	SCHROEDER RD STR	N	1.60	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
CTH X STR	SCHROEDER RD STR	N	1.60	Random	1.30	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
SCHROEDER RD STR	BUSS RD STR	N	1.29	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
SCHROEDER RD STR	BUSS RD STR	N	1.29	Random	1.00	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
BUSS RD STR	CTH J STR	N	0.94	Control	0.40	0	0	0	0	0	0	0	0	0	0	0.00	0	0	0
BUSS RD STR	CTH J STR	N	0.94	Random	0.70	0	0	0	0	0	0	0	0	0	0	0.00	0	0	0
CTH J STR	STH 140 STR	N	1.23	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.00	0	0	0
CTH J STR	STH 140 STR	N	1.23	Random	0.50	0	0	0	0	0	0	0	0	0	0	0.00	0	0	0
STH 140 STR	CTH J STR	S	1.23	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.00	0	0	0
STH 140 STR	CTH J STR	S	1.23	Random	0.40	0	0	0	0	0	0	0	0	0	0	0.00	0	0	0
CTH J STR	BUSS RD STR	S	0.98	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0
CTH J STR	BUSS RD STR	S	0.98	Random	0.50	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0
BUSS RD STR	SCHROEDER RD STR	S	1.25	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
BUSS RD STR	SCHROEDER RD STR	S	1.25	Random	0.80	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
SCHROEDER RD STR	CTH X STR	S	1.61	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
SCHROEDER RD STR	CTH X STR	S	1.61	Random	1.30	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
CTH X STR	END OF HWY	S	1.64	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0

AC Warranty Report 2011

1W10087

Project ID: 1093-03-75

County: ROCK

Highway: IH 43

General Location: IH 39 - STH 140

Construction Company: Rock Road Company, INC.

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg
CTH X STR	END OF HWY	S	1.64	Random	0.90

Patching	Transverse Distortion	Surface Raveling	Rutting	Slight 3 or more segregated areas per segment	0.25 in. In Depth	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Any	Potholes	Slippage	
									Longitudinal Distortion	Transverse Cracking	
									1000 lin ft	25/Seg	
Block Cracking	Edge Raveling	Flushing							Crack Severity	Crack Severity	
Alligator Cracking	10% of Segment Length (52.8')	20% of Segment Length (105.6')	0	0	0	0	0	0	1	2	3
	1% of the Segment Area (126.72 sf)								1	2	3

AC Warranty Report 2011

1W10088

Project ID: 1701-03-73

County: ROCK

Highway: STH 11

General Location: CTH B - Pahl RD

Construction Company: Rock Road Company, INC.

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
								1	2	3	1	2	3										
S. FOOTVILLE RD (NO PDI S)	BEG WARRANTY	E	0.96			0	0	0	0	0	0	0	0	0	0.09	0	0	0	0				
S. FOOTVILLE RD (NO PDI S)	BEG WARRANTY	E	0.96			0	0	0	0	0	0	0	0	0	0.09	0	0	0	0				
BEG WARRANTY (NO 2ND SU SECTION LINE)		E	0.38	Control	0.20	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0				
BEG WARRANTY (NO 2ND SU SECTION LINE)		E	0.38			0	0	0	0	0	0	0	0	0	0.08	0	0	0	0				
SECTION LINE	STEVENS CRK STR	E	1.58	Control	0.30	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0				
SECTION LINE	STEVENS CRK STR	E	1.58	Random	1.20	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0				
STEVENS CRK STR	CENTER TN LN	E	1.38	Control	0.30	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0				
STEVENS CRK STR	CENTER TN LN	E	1.38	Random	0.90	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0				
CENTER TN LN	WILLING RD	E	1.53	Control	0.30	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0				
CENTER TN LN	WILLING RD	E	1.53	Random	1.00	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0				
WILLING RD	END WARRANTY	E	0.79	Control	0.30	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0				
WILLING RD	END WARRANTY	E	0.79	Random	0.60	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0				
END WARRANTY (NO PDI S)	ROCKPORT RD STR	E	0.82			0	0	0	0	0	0	0	0	0	0.14	0	0	0	0				
END WARRANTY (NO PDI S)	ROCKPORT RD STR	E	0.82			0	0	0	0	0	0	0	0	0	0.14	0	0	0	0				

AC Warranty Report 2011

1W10090

Project ID: 1643-05-73

County: RICHLAND

Highway: USH 14

General Location: Richland Co. Line - .15 Miles W STH 17

Construction Company: Mathy Construction Company

Construction Year:

2010

Warranty Termination Year:

2015

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Potholes	Slippage		
											Longitudinal Cracking						
											1000 lin ft						
											Crack Severity	Crack Severity	Crack Severity				
						1	2	3	1	2	3	1	2	3	0.25 in. In Depth	1% of Segment Length (5.28')	
LEAD IN No PDI	VERN/RICHLAND CO LN	E	0.20	Control	0.00	0	0	0	0	0	0	0	0	0	0.09	0	0
LEAD IN No PDI	VERN/RICHLAND CO LN	E	0.20	Random	0.00	0	0	0	0	0	0	0	0	0	0.09	0	0
VERN/RICHLAND CO LN	CTH U	E	1.18	Control	0.30	0	0	0	0	0	0	0	0	0	0.04	0	0
VERN/RICHLAND CO LN	CTH U	E	1.18	Random	0.50	0	0	0	0	0	0	0	0	0	0.04	0	0
CTH U	CTH EE	E	1.27	Control	0.30	0	0	0	0	0	0	0	0	0	0.04	0	0
CTH U	CTH EE	E	1.27	Random	1.00	0	0	0	0	0	0	0	0	0	0.04	0	0
CTH EE	JIM TOWN RD	E	0.87	Control	0.30	0	0	0	0	0	0	0	0	0	0.04	0	0
CTH EE	JIM TOWN RD	E	0.87	Random	0.60	0	0	0	0	0	0	0	0	0	0.04	0	0
JIM TOWN RD	CTH G	E	1.05	Control	0.30	0	0	0	0	0	0	0	0	0	0.04	0	0
JIM TOWN RD	CTH G	E	1.05	Random	0.70	0	0	0	0	0	0	0	0	0	0.04	0	0
CTH G	HILLTOP VALLEY RD	E	1.41	Control	0.30	0	0	0	0	0	0	0	0	0	0.03	0	0
CTH G	HILLTOP VALLEY RD	E	1.41	Random	0.90	0	0	0	0	0	0	0	0	0	0.03	0	0
HILLTOP VALLEY RD	COURTLAND RD	E	1.27	Control	0.30	0	0	0	0	0	0	0	0	0	0.03	0	0
HILLTOP VALLEY RD	COURTLAND RD	E	1.27	Random	0.50	0	0	0	0	0	0	0	0	0	0.03	0	0
COURTLAND RD	TN OF DAYTON	E	1.84	Control	0.30	0	0	0	0	0	0	0	0	0	0.03	0	0
COURTLAND RD	TN OF DAYTON	E	1.84	Random	1.10	0	0	0	0	0	0	0	0	0	0.03	0	0
TN OF DAYTON	End Warranty	E	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0.03	0	0
TN OF DAYTON	End Warranty	E	1.00	Random	0.90	0	0	0	0	0	0	0	0	0	0.03	0	0
End Warranty No PDI	LEAD OUT	E	0.76	Control	0.00	0	0	0	0	0	0	0	0	0	0.07	0	0

AC Warranty Report 2011

1W10090

Project ID: 1643-05-73

County: RICHLAND

Highway: USH 14

General Location: Richland Co. Line - .15 Miles W STH 17

Construction Company: Mathy Construction Company

Construction Year:

2010

Warranty Termination Year:

2015

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg
End Warranty No PDI	LEAD OUT	E	0.76	Random	0.00

Patching	Transverse Distortion	Slight 3 or more segregated areas per segment	0.25 in. In Depth	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Any	Surface Raveling	Longitudinal Distortion	Rutting	Potholes	Slippage
							Longitudinal Cracking	Transverse Cracking	1000 lin ft	25/Seg	
							Crack Severity	Crack Severity	1	2	3
Block Cracking	Edge Raveling	10% of Segment Length (52.8')	20% of Segment Length (105.6')				0	0	0	0	0.07
Alligator Cracking	Flushing	1% of the Segment Area (126.72 sf)					0	0	0	0	0

AC Warranty Report 2011

1W10091

Project ID: 1400-01-72

County: COLUMBIA

Highway: STH 16

General Location: Otsego - STH 60

Construction Company: Rock Road Company, INC.

Construction Year:

2010

Warranty Termination Year:

2015

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage			
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more			
											1000 lin ft			25/Seg			0.25 in. In Depth			
											1	2	3	1	2	3	1% of Segment Length (5.28')			
LEAD IN No PDI	OTSEGO RD	E	0.20	Control	0.00	0	0	0	0	0	0	0	0	0	0	0.17	0	0	0	0
LEAD IN No PDI	OTSEGO RD	E	0.20	Random	0.00	0	0	0	0	0	0	0	0	0	0	0.17	0	0	0	0
OTSEGO RD	CTH A	E	1.03	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0
OTSEGO RD	CTH A	E	1.03	Random	0.60	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0
CTH A	MOHR RD	E	1.04	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
CTH A	MOHR RD	E	1.04	Random	0.80	0	0	0	0	0	0	0	1	0	0	0.06	0	0	0	0
MOHR RD	STH 146N	E	1.65	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
MOHR RD	STH 146N	E	1.65	Random	1.20	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
STH 146N	CTH CD	E	1.08	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
STH 146N	CTH CD	E	1.08	Random	0.50	0	0	0	0	0	0	0	0	0	0	0.05	0	0	16	0
CTH CD	TN OF COLUMBUS	E	1.46	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
CTH CD	TN OF COLUMBUS	E	1.46	Random	0.90	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
TN OF COLUMBUS	End Warranty	E	1.35	Control	0.30	0	0	0	0	0	0	1	0	0	0	0.06	0	0	0	0
TN OF COLUMBUS	End Warranty	E	1.35	Random	1.00	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
End Warranty	LEAD OUT No PDI	E	0.24	Control	0.00	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0
End Warranty	LEAD OUT No PDI	E	0.24	Random	0.00	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0

AC Warranty Report 2011

1W50058

Project ID: 5190-06-71

County: RICHLAND

Highway: STH 60

General Location: CTH W - CTH T

Construction Company: The Kraemer Company,LLC

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
								1	2	3	1	2	3										
CRAW/RICH CO LN	(NO PDI BEG WARRANTY	E	1.59			0	0	0	0	0	0	0	0	0	0.07	0	0	0	0				
CRAW/RICH CO LN	(NO PDI BEG WARRANTY	E	1.59			0	0	0	0	0	0	0	0	0	0.07	0	0	0	0				
BEG WARRANTY	CTH W INT	E	0.14	Control	0.00	0	0	0	0	0	0	45	0	0	0	0.06	0	0	0				
BEG WARRANTY	CTH W INT	E	0.14			0	0	0	0	0	0	0	0	0	0	0.06	0	0	0				
CTH W INT	GARNER LAKE RD	E	1.46	Control	0.30	0	0	0	0	409	0	0	48	2	1	0	0.08	0	0				
CTH W INT	GARNER LAKE RD	E	1.46	Random	0.60	0	0	0	0	81	0	0	53	1	0	0	0.08	0	0				
GARNER LAKE RD	COMMBS CEM. RD	E	1.29	Control	0.30	24	0	0	0	102	0	0	43	2	1	0	0.07	0	4				
GARNER LAKE RD	COMMBS CEM. RD	E	1.29	Random	0.50	0	0	0	0	191	0	0	45	2	2	0	0.07	0	0				
COMMBS CEM. RD	END WARRANTY	E	0.78	Control	0.30	10	0	0	0	219	0	0	39	3	14	0	0.06	0	0				
COMMBS CEM. RD	END WARRANTY	E	0.78	Random	0.60	0	0	0	0	5	0	0	18	0	0	0	0.06	0	0				
END WARRANTY (NO PDI S)	HIGH RIDGE ST (NO PDI	E	0.45			0	0	0	0	0	0	0	0	0	0	0.07	0	0	0				
END WARRANTY (NO PDI S)	HIGH RIDGE ST (NO PDI	E	0.45			0	0	0	0	0	0	0	0	0	0	0.07	0	0	0				

AC Warranty Report 2011

1W50089

Project ID: 1071-07-73

County: LA CROSSE

Highway: IH 90

General Location: .65 Miles East of CTH c - East Co Line

Construction Company: Mathy Construction Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Potholes	Slippage				
											Longitudinal Cracking								
											1000 lin ft								
											25/Seg								
								1	2	3									
CTH C OH (NO PDI S)	BEG WARRANTY	E	0.64			0	0	0	0	0	0	0	0	0	0	0			
CTH C OH (NO PDI S)	BEG WARRANTY	E	0.64			0	0	0	0	0	0	0	0	0	0	0			
BEG WARRANTY	SECTION LINE	E	0.56	Control	0.30	0	0	0	0	355	0	0	0	0	0.08	0			
BEG WARRANTY	SECTION LINE	E	0.56	Random	0.40	0	0	0	0	281	0	0	0	0	0.08	0			
SECTION LINE	DAVIS RD STR	E	1.06	Control	0.30	0	0	0	0	360	0	0	0	0	0.08	0			
SECTION LINE	DAVIS RD STR	E	1.06	Random	0.50	0	0	0	0	285	0	0	0	0	0.08	0			
DAVIS RD STR	STH 162 STR	E	1.55	Control	0.30	0	0	0	0	465	0	0	0	0	0.07	0			
DAVIS RD STR	STH 162 STR	E	1.55	Random	1.20	0	0	0	0	392	0	0	0	1	0	0.07			
STH 162 STR	SECTION LINE	E	1.55	Control	0.30	0	0	0	0	528	0	0	0	0	0	0.07			
STH 162 STR	SECTION LINE	E	1.55	Random	1.00	0	0	0	0	527	0	0	0	0	0	0.07			
SECTION LINE	SECTION LINE	E	0.99	Control	0.30	0	0	0	0	527	0	0	0	0	0	0.08			
SECTION LINE	SECTION LINE	E	0.99	Random	0.70	0	0	0	0	423	0	0	0	0	0	0.08			
SECTION LINE	SECTION LINE	E	1.06	Control	0.30	0	0	0	0	332	0	0	1	0	0	0.06			
SECTION LINE	SECTION LINE	E	1.06	Random	0.80	0	0	0	0	488	0	0	0	0	0	0.06			
SECTION LINE	LACR/MONR CO LN	E	1.11	Control	0.20	0	0	0	0	527	0	0	0	0	0	0.08			
SECTION LINE	LACR/MONR CO LN	E	1.11	Random	0.60	0	0	0	0	527	0	0	0	0	0	0.08			
LACR/MONR CO LN	SECTION LINE	W	1.10	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.07			
LACR/MONR CO LN	SECTION LINE	W	1.10	Random	0.60	0	0	0	0	25	0	0	0	0	0	0.07			
SECTION LINE	SECTION LINE	W	1.08	Control	0.30	0	0	0	0	298	0	0	0	0	0	0.06			

AC Warranty Report 2011

1W50089

Project ID: 1071-07-73

County: LA CROSSE

Highway: IH 90

General Location: .65 Miles East of CTH c - East Co Line

Construction Company: Mathy Construction Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
								1	2	3	1	2	3										
SECTION LINE	SECTION LINE	W	1.08	Random	0.80	0	0	0	0	31	0	0	0	0	0.06	0	0	0					
SECTION LINE	SECTION LINE	W	1.01	Control	0.30	0	0	0	0	25	0	0	0	0	0	0.06	0	0					
SECTION LINE	SECTION LINE	W	1.01	Random	0.70	0	0	0	0	408	0	0	0	0	0	0.06	0	0					
SECTION LINE	STH 162 STR	W	1.52	Control	0.30	0	0	0	0	75	0	0	0	0	0	0.06	0	0					
SECTION LINE	STH 162 STR	W	1.52	Random	1.00	0	0	0	0	393	0	0	0	0	0	0.06	0	0					
STH 162 STR	DAVIS RD STR	W	1.54	Control	0.30	0	0	0	0	237	0	0	0	1	0	0	0.07	0					
STH 162 STR	DAVIS RD STR	W	1.54	Random	1.20	0	0	0	0	31	0	0	0	0	0	0	0.07	0					
DAVIS RD STR	SECTION LINE	W	1.05	Control	0.30	0	0	0	0	343	0	0	0	0	0	0.06	0	0					
DAVIS RD STR	SECTION LINE	W	1.05	Random	0.50	0	0	0	0	20	0	0	0	1	0	0	0.06	0					
SECTION LINE	END WARRANTY	W	0.55	Control	0.30	0	0	0	0	32	0	0	0	1	0	0	0.06	0					
SECTION LINE	END WARRANTY	W	0.55	Random	0.40	0	0	0	0	125	0	0	1	0	0	0	0.06	0					
END WARRANTY (NO PDI S)	CTH C OH	W	0.64			0	0	0	0	0	0	0	0	0	0	0.10	0	0					
END WARRANTY (NO PDI S)	CTH C OH	W	0.64			0	0	0	0	0	0	0	0	0	0	0.10	0	0					

AC Warranty Report 2011

2W20057

Project ID: 4060-06-60

County: WASHINGTON Highway: STH 28

General Location: USH 41 - USH 45

Construction Company: Payne & Dolan

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any							
											Longitudinal Cracking															
											1000 lin ft															
											Crack Severity															
											1	2	3	1	2	3										
LEED IN (NO PDI S)	BEGIN WARRANTY	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0					
LEED IN (NO PDI S)	BEGIN WARRANTY	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0					
BEGIN WARRANTY	CTH H(DODG/WASH)	E	0.46	Control	0.10	0	0	20	0	47	0	23	23	1	2	0	0.10	0	0	0	0					
BEGIN WARRANTY	CTH H(DODG/WASH)	E	0.46	Random	0.30	0	0	0	0	92	0	0	14	0	0	0	0.10	0	0	0	3					
CTH H(DODG/WASH)	CTH W	E	2.09	Control	0.30	0	0	35	0	495	0	0	20	0	1	0	0.09	0	0	0	0					
CTH H(DODG/WASH)	CTH W	E	2.09	Random	1.60	0	0	6	0	1060	0	84	5	0	1	0	0.09	0	0	0	0					
CTH W	ROLLING DR	E	1.01	Control	0.30	0	0	0	0	577	0	0	2	0	0	0	0.09	0	0	0	0					
CTH W	ROLLING DR	E	1.01	Random	0.70	0	0	0	0	894	0	0	3	0	0	0	0.09	0	0	0	0					
ROLLING DR	CTH W-BB L	E	1.03	Control	0.30	0	0	13	0	746	0	0	5	0	0	0	0.09	0	0	0	0					
ROLLING DR	CTH W-BB L	E	1.03	Random	0.50	0	0	0	0	113	0	0	5	0	0	0	0.09	0	0	0	0					
CTH W-BB L	LAKE BERNICE DR	E	1.01	Control	0.30	0	0	0	0	754	0	0	6	0	0	0	0.09	0	0	0	0					
CTH W-BB L	LAKE BERNICE DR	E	1.01	Random	0.60	0	0	0	0	990	0	118	7	0	0	0	0.09	0	0	0	0					
LAKE BERNICE DR	TOWNLINE RD	E	1.01	Control	0.30	0	0	0	0	662	0	0	0	0	0	0	0.08	0	0	0	0					
LAKE BERNICE DR	TOWNLINE RD	E	1.01	Random	0.80	0	0	0	0	180	3	385	3	0	0	0	0.08	0	0	0	0					
TOWNLINE RD	HIGHLAND DR	E	1.01	Control	0.30	0	0	0	0	601	0	0	3	0	0	0	0.08	0	0	0	0					
TOWNLINE RD	HIGHLAND DR	E	1.01	Random	0.60	0	0	0	0	539	0	0	2	0	0	0	0.08	0	0	0	0					
HIGHLAND DR	CONC. USH 45	E	1.28	Control	0.30	0	0	0	0	447	0	296	1	0	0	0	0.09	0	0	0	0					
HIGHLAND DR	CONC. USH 45	E	1.28	Random	1.10	15	0	5	0	549	0	21	13	0	1	0	0.09	0	0	0	0					
CONC. USH 45	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0					

AC Warranty Report 2011

2W20057

Project ID: 4060-06-60

County: WASHINGTON Highway: STH 28

General Location: USH 41 - USH 45

Construction Company: Payne & Dolan

Construction Year:

2006

Warranty Termination Year:

2011

AC Warranty Report 2011

3W30061

Project ID: 1500-24-71

County: CALUMET

Highway: USH 10

General Location: EAST CORP. LIMITS (Brillion) - CTH W (

Construction Company: B.R. Amon and Sons

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any							
											Longitudinal Cracking															
											1000 lin ft															
											Crack Severity			Crack Severity												
											1	2	3	1	2	3										
LEED IN (NO PDI S)	BEG WARRANTY	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.32	0	0	0	0					
LEED IN (NO PDI S)	BEG WARRANTY	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.32	0	0	0	0					
BEG WARRANTY	CALU/MANI CO LN	E	0.75	Control	0.30	0	0	0	0	22	0	0	16	0	0	0	0.08	0	0	0	0					
BEG WARRANTY	CALU/MANI CO LN	E	0.75	Random	0.60	0	0	0	0	4	0	0	11	3	0	0	0.08	0	0	36	0					
CALU/MANI CO LN	OAKWOOD RD	E	1.09	Control	0.30	0	0	24	0	540	0	0	17	1	0	0	0.09	0	0	0	0					
CALU/MANI CO LN	OAKWOOD RD	E	1.09	Random	0.50	0	0	0	0	392	0	0	18	0	0	0	0.09	0	0	0	0					
OAKWOOD RD	HICKORY HILLS RD	E	1.11	Control	0.30	0	0	4	0	497	15	0	18	0	0	0	0.08	0	0	0	0					
OAKWOOD RD	HICKORY HILLS RD	E	1.11	Random	0.70	0	0	37	0	452	0	0	17	0	0	0	0.08	0	0	0	0					
HICKORY HILLS RD	MAPLE ROCK RD	E	1.06	Control	0.30	0	0	30	0	350	0	0	20	0	0	0	0.08	0	0	0	0					
HICKORY HILLS RD	MAPLE ROCK RD	E	1.06	Random	0.90	0	0	252	0	126	0	0	21	0	0	0	0.08	0	0	0	0					
MAPLE ROCK RD	CTH W	E	1.05	Control	0.30	0	0	39	0	102	0	0	18	1	1	0	0.10	0	0	0	0					
MAPLE ROCK RD	CTH W	E	1.05	Random	0.70	0	0	25	0	117	0	0	19	0	0	0	0.10	0	0	0	0					
CTH W	END WARRANTY	E	0.14	Control	0.10	0	0	96	0	160	0	0	14	0	0	0	0.07	0	0	0	0					
CTH W	END WARRANTY	E	0.14			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0					
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.36	0	0	0	0					
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.36	0	0	0	0					

AC Warranty Report 2011

3W30062

Project ID: 6180-13-71

County: WINNEBAGO Highway: STH 21

General Location: WEST CO LINE - OMRO

Construction Company: Northeast Asphalt

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any							
											Longitudinal Cracking															
											1000 lin ft															
											Crack Severity			Crack Severity												
											1	2	3	1	2	3										
LEED IN (NO PDI S)	WAUS/WINN CO LN	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0					
LEED IN (NO PDI S)	WAUS/WINN CO LN	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0					
WAUS/WINN CO LN	SECTION LINE	E	0.97	Control	0.30	0	0	14	0	422	0	0	14	0	0	0	0.07	0	0	0	0					
WAUS/WINN CO LN	SECTION LINE	E	0.97	Random	0.60	0	0	67	0	257	0	0	14	0	0	0	0.07	0	0	0	0					
SECTION LINE	CTH K	E	1.02	Control	0.30	0	0	0	0	114	0	0	23	0	0	0	0.06	0	0	0	0					
SECTION LINE	CTH K	E	1.02	Random	0.50	0	0	0	0	189	0	0	10	1	1	0	0.06	0	0	0	0					
CTH K	RUSHFORD AVE	E	1.01	Control	0.30	0	0	0	0	3	0	0	22	1	0	0	0.06	0	0	0	0					
CTH K	RUSHFORD AVE	E	1.01	Random	0.70	0	0	0	0	36	0	0	21	1	0	0	0.06	0	0	0	0					
RUSHFORD AVE	POYGAN AVE	E	1.01	Control	0.30	0	0	0	0	6	0	0	24	0	0	0	0.06	0	0	0	0					
RUSHFORD AVE	POYGAN AVE	E	1.01	Random	0.60	0	0	0	0	103	0	0	17	0	0	0	0.06	0	0	0	0					
POYGAN AVE	OREILLY RD	E	1.01	Control	0.30	0	0	0	0	0	0	0	16	0	0	0	0.06	0	0	0	0					
POYGAN AVE	OREILLY RD	E	1.01	Random	0.80	0	0	0	0	28	0	0	15	0	0	0	0.06	0	0	0	0					
OREILLY RD	BRODRICK RD L	E	0.99	Control	0.30	0	0	0	0	20	0	0	19	0	0	0	0.07	0	0	0	0					
OREILLY RD	BRODRICK RD L	E	0.99	Random	0.50	0	0	0	0	270	0	0	22	0	0	0	0.07	0	0	0	0					
BRODRICK RD L	STH 116E INT	E	1.14	Control	0.30	0	0	0	0	21	0	0	20	1	0	0	0.07	0	0	0	0					
BRODRICK RD L	STH 116E INT	E	1.14	Random	0.80	0	0	0	0	0	0	0	21	0	0	0	0.07	0	0	0	0					
STH 116E INT	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0					
STH 116E INT	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0					

AC Warranty Report 2011

3W30064

Project ID: 9150-03-71

County: OCONTO

Highway: STH 32

General Location: CTH W - BIG HILL RD

Construction Company: B.R. Amon and Sons

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Potholes								
												Block Cracking	Edge Raveling	Flushing	Slipage							
												Crack Severity	Crack Severity	1000 lin ft	25/Seg	1% of Segment Length (5.28')						
												1	2	3	1	2	3					
LEED IN (NO PDI'S)	CTH W	N	0.06			0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0	
LEED IN (NO PDI'S)	CTH W	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
CTH W	SECTION 4 LANE	N	0.78	Control	0.30	0	0	0	0	7	0	0	8	0	0	0	0.06	0	0	0	0	0
CTH W	SECTION 4 LANE	N	0.78	Random	0.60	0	0	0	0	4	0	0	1	0	0	0	0.06	0	0	0	0	0
SECTION 4 LANE	STH 64E(WEST)	N	1.38	Control	0.30	0	0	0	0	245	0	0	2	0	0	0	0.05	0	0	0	0	0
SECTION 4 LANE	STH 64E(WEST)	N	1.38	Random	0.90	0	0	0	0	182	0	0	2	0	0	0	0.05	0	0	0	0	0
STH 64E(WEST)	STAR LAKE RD	N	1.22	Control	0.30	0	0	0	0	391	0	0	0	0	0	0	0.06	0	0	0	0	0
STH 64E(WEST)	STAR LAKE RD	N	1.22	Random	0.80	0	0	0	0	17	0	0	4	0	0	0	0.06	0	0	0	0	0
STAR LAKE RD	ISLAND LAKE RD	N	1.00	Control	0.30	0	0	0	0	259	0	0	2	0	0	0	0.06	0	0	0	0	0
STAR LAKE RD	ISLAND LAKE RD	N	1.00	Random	0.50	0	0	0	0	435	0	0	5	0	0	0	0.06	0	0	0	0	0
ISLAND LAKE RD	THELEN RD(NE)	N	1.35	Control	0.30	0	0	0	0	84	0	0	2	0	0	0	0.05	0	0	0	0	0
ISLAND LAKE RD	THELEN RD(NE)	N	1.35	Random	0.60	0	0	0	0	256	0	0	0	0	0	0	0.05	0	0	0	0	0
THELEN RD(NE)	THELEN RD(SE)	N	1.21	Control	0.30	0	0	0	0	0	0	0	6	0	0	0	0.05	0	0	0	0	0
THELEN RD(NE)	THELEN RD(SE)	N	1.21	Random	0.80	0	0	0	0	0	0	0	4	0	0	0	0.05	0	0	0	0	0
THELEN RD(SE)	PAYA LAKE RD	N	0.80	Control	0.30	0	0	0	0	203	0	0	3	0	0	0	0.05	0	0	0	0	0
THELEN RD(SE)	PAYA LAKE RD	N	0.80	Random	0.50	0	0	0	0	236	0	76	4	0	0	0	0.05	0	0	0	0	0
PAYA LAKE RD	CTH F	N	1.42	Control	0.30	0	0	0	0	0	0	0	13	0	0	0	0.05	0	0	0	0	0
PAYA LAKE RD	CTH F	N	1.42	Random	1.10	0	0	0	0	68	0	0	6	0	1	0	0.05	0	0	0	0	0
CTH F	END WARRANTY	N	0.32	Control	0.20	0	0	0	0	126	0	0	4	1	0	0	0.08	0	0	0	0	0

AC Warranty Report 2011

3W30064

Project ID: 9150-03-71

County: OCONTO

Highway: STH 32

General Location: CTH W - BIG HILL RD

Construction Company: B.R. Amon and Sons

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect	Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Patching			Potholes Slippage							
												Longitudinal Cracking			Transverse Cracking							
												1000 lin ft			25/Seg							
Crack Severity			Crack Severity			Crack Severity			Crack Severity			1	2	3	1	2	3					
CTH F	END WARRANTY	N	0.32				0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0	
END WARRANTY	LEED OUT (NO PDI S)	N	0.06				0	0	0	0	0	0	0	0	0	0	0.25	0	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	N	0.06				0	0	0	0	0	0	0	0	0	0	0.25	0	0	0	0	0

AC Warranty Report 2011

5W50059

Project ID: 1023-04-73

County: TREMPEALEAU Highway: IH 94

General Location: Trempealeau N Co Line Easterly 3.6M -

Construction Company: Mathy Construction

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any							
											Longitudinal Cracking															
											1000 lin ft															
											Crack Severity			Crack Severity												
											1	2	3	1	2	3										
EAUC/TREMP CO LN	(NO PD BEG WARRANTY	E	0.71			0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0					
EAUC/TREMP CO LN	(NO PD BEG WARRANTY	E	0.71			0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0					
BEG WARRANTY	USH 10 OH	E	0.67	Control	0.30	0	0	41	0	582	0	0	18	1	1	0	0.11	0	0	0	0					
BEG WARRANTY	USH 10 OH	E	0.67	Random	0.50	0	0	61	0	568	0	0	15	0	0	0	0.11	0	0	0	0					
USH 10 OH	SECTION LINE	E	1.47	Control	0.30	0	0	0	0	534	0	0	12	0	0	0	0.11	0	0	0	0					
USH 10 OH	SECTION LINE	E	1.47	Random	0.90	0	0	0	0	527	0	0	12	0	0	0	0.11	0	0	0	0					
SECTION LINE	TREMP/JACK CO LN	E	1.45	Control	0.30	0	0	0	0	539	0	0	9	2	2	0	0.13	0	0	0	0					
SECTION LINE	TREMP/JACK CO LN	E	1.45	Random	0.80	0	0	0	0	527	0	0	13	0	3	0	0.13	0	0	0	0					
TREMP/JACK CO LN	(NO 2ND END WARRANTY	E	0.19	Control	0.00	0	0	0	0	585	0	0	11	1	0	0	0.14	0	0	0	0					
TREMP/JACK CO LN	(NO 2ND END WARRANTY	E	0.19			0	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	0					
END WARRANTY (NO PDI S)	CTH B STR	E	0.86			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0					
END WARRANTY (NO PDI S)	CTH B STR	E	0.86			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0					
CTH B STR (NO PDI S)	BEG WARRANTY	W	0.90			0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0					
CTH B STR (NO PDI S)	BEG WARRANTY	W	0.90			0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0					
BEG WARRANTY	TREM/JACK CO LN	W	0.25	Control	0.00	0	0	1	0	472	0	0	18	0	0	0	0.14	0	0	0	0					
BEG WARRANTY	TREM/JACK CO LN	W	0.25			0	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	0					
TREM/JACK CO LN	SECTION LINE	W	1.47	Control	0.30	0	0	8	0	528	0	0	13	0	0	0	0.14	0	0	0	0					
TREM/JACK CO LN	SECTION LINE	W	1.47	Random	0.80	0	0	0	0	528	0	0	14	1	0	0	0.14	0	0	0	0					
SECTION LINE	USH 10 OH	W	1.35	Control	0.30	0	0	0	0	528	0	0	14	1	0	0	0.13	0	0	0	0					

AC Warranty Report 2011

5W50059

Project ID: 1023-04-73

County: TREMPEALEAU Highway: IH 94

General Location: Trempealeau N Co Line Easterly 3.6M -

Construction Company: Mathy Construction

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes	Slippage				
			Len	Segment				1000 lin ft	25/Seg	Crack Severity	Crack Severity	1	2	3									
SECTION LINE	USH 10 OH		W	1.35	Random	0.60		0	0	0	0	528	0	0	19	0	0	0.13	0	0	0	0	0
USH 10 OH	END WARRANTY		W	0.67	Control	0.30		0	0	0	0	528	0	0	13	2	0	0	0.14	0	0	0	0
USH 10 OH	END WARRANTY		W	0.67	Random	0.50		0	0	0	0	528	0	0	12	0	0	0	0.14	0	0	0	0
END WARRANTY (NO PDI S)	TREM/EAUC CO LN		W	0.73				0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0
END WARRANTY (NO PDI S)	TREM/EAUC CO LN		W	0.73				0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0

AC Warranty Report 2011

5W50061

Project ID: 7125-03-61

County: BUFFALO

Highway: STH 37

General Location: STH 88 - North Co Line

Construction Company: The Kraemer Company,LLC

Construction Year:

2008

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage					
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more					
											1000 lin ft			25/Seg			0.25 in. In Depth					
											1	2	3	1	2	3	1% of Segment Length (5.28')					
LEED IN (NO PDI S)	STH 88N	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.23	0	0	0	0	0
LEED IN (NO PDI S)	STH 88N	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.23	0	0	0	0	0
STH 88N	SECTION LINE	N	0.87	Control	0.30	0	0	24	0	543	0	0	16	0	0	0	0.06	0	0	0	0	0
STH 88N	SECTION LINE	N	0.87	Random	0.60	0	0	0	0	492	0	0	15	0	0	0	0.06	0	0	0	0	0
SECTION LINE	CTH TT	N	1.02	Control	0.30	0	0	0	0	486	0	0	16	0	0	0	0.05	0	0	0	0	0
SECTION LINE	CTH TT	N	1.02	Random	0.70	0	0	0	0	485	0	0	11	0	0	0	0.05	0	0	0	0	0
CTH TT	BEG 520/END 519	N	0.76	Control	0.40	0	0	0	0	50	0	0	8	0	0	0	0.06	0	0	0	0	0
CTH TT	BEG 520/END 519	N	0.76	Random	0.50	0	0	0	0	415	0	0	8	0	0	0	0.06	0	0	0	0	0
BEG 520/END 519	USH 10/EXCEPTION	N	0.88	Control	0.30	0	0	0	0	133	0	0	6	0	0	0	0.07	0	0	0	18	0
BEG 520/END 519	USH 10/EXCEPTION	N	0.88	Random	0.70	0	100	38	0	550	92	0	20	0	0	0	0.07	0	0	0	0	0
USH 10/EXCEPTION (NO PDI	USH 10\STH 37	N	0.78			0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0
USH 10/EXCEPTION (NO PDI	USH 10\STH 37	N	0.78			0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0
USH 10\STH 37	PESSO CRK STR	N	1.23	Control	0.30	0	0	5	0	481	0	0	11	0	0	0	0.06	0	0	0	0	0
USH 10\STH 37	PESSO CRK STR	N	1.23	Random	1.00	15	0	0	0	361	8	0	11	0	0	0	0.06	0	0	0	0	0
PESSO CRK STR	BUFF/EAUC CO LN	N	1.05	Control	0.30	119	0	0	0	335	0	5	13	0	0	0	0.07	0	0	0	0	0
PESSO CRK STR	BUFF/EAUC CO LN	N	1.05	Random	0.70	368	0	0	0	18	0	0	9	0	0	0	0.07	0	0	0	0	0
BUFF/EAUC CO LN	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0
BUFF/EAUC CO LN	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0

AC Warranty Report 2011

5W50077

Project ID: 1023-04-76

County: TREMPEALEAU Highway: IH 94

General Location: West Co Line - STH 95

Construction Company: Mathy Construction Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	150 lineal feet of patching per segment	Potholes Slippage			
												Block Cracking					
												Crack Severity					
												1	2	3			
LEED IN (NO PDI S)	BEG WARRANTY	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0
LEED IN (NO PDI S)	BEG WARRANTY	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0
BEG WARRANTY	CTH B STR	E	0.86	Control	0.30	0	0	0	0	0	0	5	0	0	0.00	0	0
BEG WARRANTY	CTH B STR	E	0.86	Random	0.60	0	0	0	0	0	0	1	0	0	0.00	0	0
CTH B STR	SECTION LINE	E	1.09	Control	0.30	0	0	0	0	0	0	2	0	0	0.00	0	0
CTH B STR	SECTION LINE	E	1.09	Random	0.70	0	0	0	0	0	0	1	0	0	0.00	0	0
SECTION LINE	TN OF NORTHFIELD	E	0.96	Control	0.30	0	0	0	0	0	0	0	0	0	0.06	0	0
SECTION LINE	TN OF NORTHFIELD	E	0.96	Random	0.50	0	0	0	0	0	0	3	0	0	0.06	0	0
TN OF NORTHFIELD	GILBERTSON RD OH	E	1.17	Control	0.30	0	0	0	0	0	0	2	0	0	0.07	0	0
TN OF NORTHFIELD	GILBERTSON RD OH	E	1.17	Random	0.90	0	0	0	0	0	0	0	0	0	0.07	0	0
GILBERTSON RD OH	HAUGEN RD OH	E	1.55	Control	0.30	0	0	0	0	3	0	0	3	0	0	0.06	0
GILBERTSON RD OH	HAUGEN RD OH	E	1.55	Random	1.20	0	0	0	0	0	0	0	0	0	0.06	0	0
HAUGEN RD	STH 121 OH	E	1.46	Control	0.30	0	0	0	0	0	0	0	4	0	0	0.07	0
HAUGEN RD	STH 121 OH	E	1.46	Random	1.00	0	0	0	0	0	0	0	4	0	0	0.07	0
STH 121 OH	SECTION LINE	E	1.94	Control	0.30	0	0	0	0	0	0	3	0	0	0.06	0	0
STH 121 OH	SECTION LINE	E	1.94	Random	1.50	0	0	0	0	0	0	2	0	0	0.06	0	0
SECTION LINE	TN OF CURRAN	E	1.19	Control	0.30	0	0	0	0	0	0	3	0	0	0.06	0	0
SECTION LINE	TN OF CURRAN	E	1.19	Random	0.60	0	0	0	0	0	0	0	0	0	0.06	0	0
TN OF CURRAN	CTH FF OH	E	1.18	Control	0.30	0	0	0	0	0	0	0	0	0	0.07	0	0

AC Warranty Report 2011

5W50077

Project ID: 1023-04-76

County: TREMPEALEAU Highway: IH 94

General Location: West Co Line - STH 95

Construction Company: Mathy Construction Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Potholes			
												Block Cracking	Edge Raveling	Flushing	Slipage		
												Alligator Cracking	Crack Severity	Crack Severity	Any		
												Crack Severity	1	2	3		
TN OF CURRAN	CTH FF OH	E	1.18	Random	0.70	0	0	0	0	0	0	0.07	0	0	0	0	0
CTH FF OH	TN OF HIXTON	E	1.88	Control	0.30	0	0	0	0	0	0	0.07	0	0	0	0	0
CTH FF OH	TN OF HIXTON	E	1.88	Random	1.20	0	0	0	0	0	0	0.07	0	0	0	0	0
TN OF HIXTON	STH 95 STR	E	0.69	Control	0.30	0	0	0	0	0	0	0.07	0	0	0	0	0
TN OF HIXTON	STH 95 STR	E	0.69	Random	0.50	0	0	0	0	0	0	0.07	0	0	0	0	0
STH 95 STR	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0.11	0	0	0	0	0
STH 95 STR	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0.11	0	0	0	0	0
LEED IN (NO PDI S)	STH 95 STR	W	0.06			0	0	0	0	0	0	0.10	0	0	0	0	0
LEED IN (NO PDI S)	STH 95 STR	W	0.06			0	0	0	0	0	0	0.10	0	0	0	0	0
STH 95 STR	SECTION LINE	W	0.67	Control	0.30	0	0	0	0	0	0	0.08	0	0	0	0	0
STH 95 STR	SECTION LINE	W	0.67	Random	0.50	0	0	0	0	0	0	0.08	0	0	0	0	0
SECTION LINE	CTH FF OH	W	1.97	Control	0.30	0	0	0	0	0	0	0.07	0	0	0	0	0
SECTION LINE	CTH FF OH	W	1.97	Random	1.40	0	0	0	0	0	0	0.07	0	0	0	0	0
CTH FF OH	TN OF CURRAN	W	1.15	Control	0.30	0	0	0	0	0	0	0.07	0	0	0	0	0
CTH FF OH	TN OF CURRAN	W	1.15	Random	0.80	0	0	0	0	0	0	0.07	0	0	0	0	0
TN OF CURRAN	SECTION LINE	W	1.18	Control	0.30	0	0	0	0	0	0	0.07	0	0	0	0	0
TN OF CURRAN	SECTION LINE	W	1.18	Random	0.70	0	0	0	0	0	0	0.07	0	0	0	0	0
SECTION LINE	END WARRANTY	W	1.03	Control	0.30	0	0	0	0	0	0	0.07	0	0	0	0	0
SECTION LINE	END WARRANTY	W	1.03	Random	0.60	0	0	0	0	0	0	0.07	0	0	0	0	0

AC Warranty Report 2011

5W50077

Project ID: 1023-04-76

County: TREMPEALEAU Highway: IH 94

General Location: West Co Line - STH 95

Construction Company: Mathy Construction Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect	Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
									1000 lin ft			25/Seg												
									Crack Severity			Crack Severity												
END WARRANTY	LEED OUT (NO PDI S)	W	0.06				0	0	0	0	0	0	0	0	0.07	0	0	0	0					
END WARRANTY	LEED OUT (NO PDI S)	W	0.06				0	0	0	0	0	0	0	0	0.07	0	0	0	0					

AC Warranty Report 2011

5W50078

Project ID: 1023-05-75

County: JACKSON

Highway: IH 94

General Location: CTH O - CTH EW

Construction Company: Mathy Construction Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage		
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more		
											1000 lin ft			25/Seg			0.25 in. In Depth		
											Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity
			1	2	3			1	0	0	0	0	0	0	0	0	0	0	0
SECTION LINE	CTH EW STR	W	1.55	Control	0.30	0	0	0	0	480	0	0	1	0	0	0	0.06	0	0
SECTION LINE	CTH EW STR	W	1.55	Random	0.90	0	0	0	0	0	528	0	3	0	0	0	0.06	0	0
CTH EW STR	ASPEN RD STR	W	1.61	Control	0.30	0	0	0	0	446	0	0	0	0	0	0	0.07	0	0
CTH EW STR	ASPEN RD STR	W	1.61	Random	0.90	0	0	0	0	490	0	0	1	0	0	0	0.07	0	0
ASPEN RD STR	MONR/JACK CO LN	W	1.74	Control	0.30	0	0	0	0	480	0	0	3	0	0	0	0.07	0	0
ASPEN RD STR	MONR/JACK CO LN	W	1.74	Random	0.80	0	0	0	0	211	0	0	1	0	0	0	0.07	0	0
MONR/JACK CO LN	SECTION LINE	W	1.33	Control	0.30	0	0	0	0	443	0	0	0	0	0	0	0.07	0	0
MONR/JACK CO LN	SECTION LINE	W	1.33	Random	1.00	0	0	0	0	22	0	0	4	0	0	0	0.07	0	0
SECTION LINE	SECTION LINE	W	1.11	Control	0.30	0	0	0	0	521	0	0	8	0	0	0	0.07	0	0
SECTION LINE	SECTION LINE	W	1.11	Random	0.70	0	0	0	0	425	0	0	2	0	0	0	0.07	0	0
SECTION LINE	CTH O STR	W	1.66	Control	0.30	0	0	0	0	445	0	0	5	1	0	0	0.06	0	0
SECTION LINE	CTH O STR	W	1.66	Random	0.60	0	0	0	0	271	0	0	8	0	0	0	0.06	0	0
CTH O STR	LEED OUT (NO PDI S)	W	0.06			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0
CTH O STR	LEED OUT (NO PDI S)	W	0.06			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0

AC Warranty Report 2011

5W50094

Project ID: 1530-07-63

County: BUFFALO

Highway: USH 10

General Location: N County Line - East Limit V Eleva

Construction Company: The Kraemer Company,LLC

Construction Year:

2009

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes	Slippage		
												Block Cracking	Flushing						
												Edge Raveling							
												Crack Severity	Crack Severity						
								1	2	3		1	2	3					
LEAD IN	PEPI/BUFF CO LN	E	0.20	Control	0.00	0	0	0	0	0	0	0	0	0	0.21	0	0	0	
LEAD IN	PEPI/BUFF CO LN	E	0.20	Random	0.00	0	0	0	0	0	0	0	0	0	0	0.21	0	0	0
PEPI/BUFF CO LN	SECTION LINE	E	1.47	Control	0.30	0	0	0	0	0	0	17	0	0	0	0.06	0	0	0
PEPI/BUFF CO LN	SECTION LINE	E	1.47	Random	1.00	0	0	0	0	0	0	13	0	0	0	0.06	0	0	0
SECTION LINE	CTH W	E	0.53	Control	0.20	0	0	0	0	0	0	6	0	0	0	0.07	0	0	0
SECTION LINE	CTH W	E	0.53	Random	0.40	0	0	0	0	0	0	7	0	0	0	0.07	0	0	0
CTH W	FITZGERALD RD	E	1.06	Control	0.30	0	0	0	0	0	0	9	0	0	0	0.06	0	0	0
CTH W	FITZGERALD RD	E	1.06	Random	0.60	0	0	0	0	0	0	8	0	0	0	0.06	0	0	0
FITZGERALD RD	BAUER RD	E	0.90	Control	0.30	0	0	0	0	0	0	5	0	0	0	0.05	0	0	0
FITZGERALD RD	BAUER RD	E	0.90	Random	0.70	0	0	0	0	0	0	13	0	0	0	0.05	0	0	0
BAUER RD	HARVEY RD	E	0.85	Control	0.30	0	0	0	0	0	0	7	0	0	0	0.05	0	0	0
BAUER RD	HARVEY RD	E	0.85	Random	0.50	0	0	0	0	0	0	9	0	0	0	0.05	0	0	0
HARVEY RD	START SKIP	E	0.47	Control	0.30	0	0	0	0	0	0	7	5	0	0	0.05	0	0	0
HARVEY RD	START SKIP	E	0.47	Random	0.20	0	0	0	0	0	0	9	0	0	0	0.05	0	0	0
START SKIP	END SKIP	E	1.98	Control	0.00	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0
START SKIP	END SKIP	E	1.98			0	0	0	0	0	0	0	0	0	0	0.10	0	0	0
END SKIP	SECTION LINE	E	0.90	Control	0.30	0	0	0	0	0	0	4	0	0	0	0.08	0	0	0
END SKIP	SECTION LINE	E	0.90	Random	0.40	0	0	0	0	0	0	5	0	0	0	0.08	0	0	0
SECTION LINE	ALLEMANN RD	E	0.74	Control	0.30	0	0	0	0	0	0	10	0	0	0	0.08	0	0	0

AC Warranty Report 2011

5W50094

Project ID: 1530-07-63

County: BUFFALO

Highway: USH 10

General Location: N County Line - East Limit V Eleva

Construction Company: The Kraemer Company,LLC

Construction Year:

2009

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes	Slippage	
			Len	Segment								Flushing	Longitudinal Cracking	Transverse Cracking				
			Block Cracking	Alligator Cracking								Edge Raveling	Crack Severity	Crack Severity				
			1	2								1	2	3				
SECTION LINE	ALLEMANN RD	E	0.74	Random	0.50	0	0	0	0	0	0	0	0	0	0	0	0	0
ALLEMANN RD	CTH BB	E	1.10	Control	0.30	0	0	0	0	0	0	0	8	0	0	0.08	0	0
ALLEMANN RD	CTH BB	E	1.10	Random	0.70	0	0	0	0	0	0	0	8	0	0	0.08	0	0
CTH BB	PACE RD	E	1.47	Control	0.30	0	0	0	0	0	0	0	5	0	0	0	0.08	0
CTH BB	PACE RD	E	1.47	Random	0.90	0	0	0	0	0	0	0	9	0	0	0	0.08	0
PACE RD	CTH WW	E	0.99	Control	0.30	0	0	0	0	0	0	0	8	0	0	0	0.08	0
PACE RD	CTH WW	E	0.99	Random	0.50	0	0	0	0	0	0	0	5	0	0	0	0.08	0
CTH WW	START SKIP	E	0.77	Control	0.30	0	0	0	0	0	0	0	9	0	0	0	0.08	0
CTH WW	START SKIP	E	0.77	Random	0.40	0	0	0	0	0	0	0	6	0	0	0	0.08	0
START SKIP	END SKIP	E	2.28	Control	0.00	0	0	0	0	0	0	0	0	0	0	0.12	0	0
START SKIP	END SKIP	E	2.28	Random	0.00	0	0	0	0	0	0	0	0	0	0	0.12	0	0
END SKIP	STH 93N	E	0.72	Control	0.30	0	0	0	0	0	0	0	4	0	0	0	0.06	0
END SKIP	STH 93N	E	0.72	Random	0.50	0	0	0	0	0	0	0	2	0	0	0	0.06	0
STH 93N NO Random PDI	END WARRANTY	E	0.29	Control	0.10	0	0	0	0	0	0	0	4	0	0	0	0.06	0
STH 93N NO Random PDI	END WARRANTY	E	0.29	Random	0.00	0	0	0	0	0	0	0	0	0	0	0	0.06	0
END WARRANTY	LEAD OUT	E	0.20	Control	0.00	0	0	0	0	0	0	0	0	0	0	0.07	0	0
END WARRANTY	LEAD OUT	E	0.20	Random	0.00	0	0	0	0	0	0	0	0	0	0	0.07	0	0

AC Warranty Report 2011

5W60059

Project ID: 1520-06-61

County: CLARK

Highway: USH 10

General Location: USH 12 SOUTH - BACHELORS AVE

Construction Company: American Asphalt

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Potholes Slippage			
LEED IN (NO PDI S)	BEGIN WARRANTY	E	0.06			0	0	0	0	0	0	0	0.09	0	0	0
LEED IN (NO PDI S)	BEGIN WARRANTY	E	0.06			0	0	0	0	0	0	0	0.09	0	0	0
BEGIN WARRANTY	JACK/CLAR CO LN	E	0.50	Control	0.20	0	1094	0	0	141	75	364	15	7	18	0
BEGIN WARRANTY	JACK/CLAR CO LN	E	0.50	Random	0.30	0	76	185	0	576	0	0	22	2	22	0
JACK/CLAR CO LN	EAUC/CLAR CO LN	E	1.63	Control	0.30	0	381	1024	0	28	0	506	45	0	2	0
JACK/CLAR CO LN	EAUC/CLAR CO LN	E	1.63	Random	1.30	13	0	1056	0	0	0	527	31	7	2	0
EAUC/CLAR CO LN	WEST BLUFF RD	E	0.97	Control	0.30	202	1107	0	0	1155	85	177	15	15	5	0
EAUC/CLAR CO LN	WEST BLUFF RD	E	0.97	Random	0.70	71	0	0	0	634	0	0	8	0	0	0.06
WEST BLUFF RD	SECTION LINE	E	1.00	Control	0.30	59	0	0	0	545	0	0	7	0	0	0.07
WEST BLUFF RD	SECTION LINE	E	1.00	Random	0.60	14	0	0	0	530	0	0	12	1	0	0.07
SECTION LINE	HICKMAN RD INT	E	1.56	Control	0.30	0	0	0	0	577	0	0	5	0	0	0.08
SECTION LINE	HICKMAN RD INT	E	1.56	Random	1.30	11	0	0	0	576	4	0	4	0	1	0.08
HICKMAN RD INT	SECTION LINE	E	1.43	Control	0.30	0	0	0	0	602	0	0	12	0	1	0.09
HICKMAN RD INT	SECTION LINE	E	1.43	Random	1.10	122	0	8	0	536	0	0	11	1	0	0.09
SECTION LINE	TN OF HEWETT	E	1.14	Control	0.30	0	0	0	0	529	0	0	6	0	0	0.07
SECTION LINE	TN OF HEWETT	E	1.14	Random	0.60	32	0	0	0	534	0	0	3	0	0	0.07
TN OF HEWETT	SECTION LINE	E	0.93	Control	0.30	0	0	0	0	541	0	0	4	0	1	0.08
TN OF HEWETT	SECTION LINE	E	0.93	Random	0.80	0	0	0	0	527	0	0	4	0	1	0.08
SECTION LINE	SECTION LINE	E	1.02	Control	0.30	0	0	0	0	527	0	0	5	0	2	0.08

AC Warranty Report 2011

5W60059

Project ID: 1520-06-61

County: CLARK

Highway: USH 10

General Location: USH 12 SOUTH - BACHELORS AVE

Construction Company: American Asphalt

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes	Slippage	
			Len	Segment				1000 lin ft	25/Seg	Crack Severity	Crack Severity	1	2	3						
SECTION LINE	SECTION LINE	E	1.02	Random	0.60	0	0	0	0	549	0	0	3	0	5	0	0.08	0	0	0
SECTION LINE	BACHELORS AVE	E	1.18	Control	0.30	0	0	0	0	527	0	0	2	0	0	0	0.08	0	0	0
SECTION LINE	BACHELORS AVE	E	1.18	Random	0.70	0	0	0	0	527	0	0	0	0	0	0	0.08	0	0	0
BACHELORS AVE (NO 2ND SU	END WARRANTY	E	0.23	Control	0.10	0	0	0	0	629	0	0	15	0	11	0	0.00	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0

AC Warranty Report 2011

5W60060

Project ID: 1610-04-72

County: TAYLOR

Highway: STH 13

General Location: MINK AVE - CONRAD DRIVE

Construction Company: American Asphalt

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage				
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more				
											1000 lin ft			25/Seg			0.25 in. In Depth				
											Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity		
						1	2	3	1	2	3	1	2	3	1	2	3	1	2	3	
LEED IN (NO PDI S)	BEGIN WARRANTY	N	0.06			0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	
LEED IN (NO PDI S)	BEGIN WARRANTY	N	0.06			0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	
BEGIN WARRANTY (NO 2ND CTH A INT)	CTH A INT	N	0.27	Control	0.10	0	0	1017	0	0	194	343	14	20	27	0	0.06	0	0	131	0
BEGIN WARRANTY (NO 2ND CTH A INT)	CTH A INT	N	0.27			0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
CTH A INT	PINE AVE INT	N	1.00	Control	0.30	920	0	104	0	1014	225	58	34	1	1	0	0.07	0	0	0	0
CTH A INT	PINE AVE INT	N	1.00	Random	0.80	261	0	29	0	896	377	222	32	3	2	0	0.07	0	0	0	0
PINE AVE INT	APPLE AVE INT	N	1.20	Control	0.30	0	100	129	0	1275	392	305	21	4	1	0	0.07	92	0	0	0
PINE AVE INT	APPLE AVE INT	N	1.20	Random	0.80	0	0	0	0	921	201	336	15	1	0	0	0.07	190	0	0	0
APPLE AVE INT	GRAVEL LANE INT	N	0.80	Control	0.30	0	0	0	0	617	44	316	23	1	1	0	0.07	625	0	18	0
APPLE AVE INT	GRAVEL LANE INT	N	0.80	Random	0.50	0	0	0	0	815	735	0	26	3	0	0	0.07	0	0	0	0
GRAVEL LANE INT	END WARRANTY	N	1.00	Control	0.10	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0
GRAVEL LANE INT	END WARRANTY	N	1.00	Random	0.60	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	0

AC Warranty Report 2011

5W60061

Project ID: 7220-00-73

County: DUNN

Highway: STH 25

General Location: SOUTH CO LINE - RED CEDAR RIVER

Construction Company: Mathy Construction

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	150 lineal feet of patching per segment	Potholes Slippage					
											Longitudinal Cracking											
											1000 lin ft											
											Crack Severity			Crack Severity								
						1	2	3	1	2	3	1	2	3	0.25 in. In Depth	1% of Segment Length (5.28')	0.25 in. In Depth	1% of Segment Length (5.28')				
LEED IN (NO PDI S)	PEPIN/DUNN CO LN	N	0.06			0	0	0	0	0	0	0	0	0	0.06	0	0	0	0			
LEED IN (NO PDI S)	PEPIN/DUNN CO LN	N	0.06			0	0	0	0	0	0	0	0	0	0.06	0	0	0	0			
PEPIN/DUNN CO LN	CTH DD INT	N	0.75	Control	0.30	0	0	0	0	627	30	0	25	1	4	0	0.13	0	0	0		
PEPIN/DUNN CO LN	CTH DD INT	N	0.75	Random	0.60	300	11	0	0	605	5	146	32	2	0	0	0.13	0	0	0		
CTH DD INT	CTH Y(BAMMERT)	N	0.75	Control	0.30	279	0	0	0	598	0	521	23	1	1	0	0.15	0	0	5		
CTH DD INT	CTH Y(BAMMERT)	N	0.75	Random	0.50	0	706	0	0	907	0	0	20	6	1	0	0.15	0	0	0		
CTH Y(BAMMERT)	CTH Y(FLICK RD)	N	1.38	Control	0.30	33	180	0	0	616	0	0	25	1	3	0	0.13	0	0	0		
CTH Y(BAMMERT)	CTH Y(FLICK RD)	N	1.38	Random	1.10	113	90	0	0	984	9	0	34	3	1	0	0.13	0	0	0		
CTH Y(FLICK RD)	440TH ST	N	1.25	Control	0.30	430	417	0	0	923	0	0	25	0	1	0	0.15	0	0	0		
CTH Y(FLICK RD)	440TH ST	N	1.25	Random	1.00	923	1375	0	0	793	0	0	17	4	4	0	0.15	0	0	0		
440TH ST	SECTION LINE	N	1.29	Control	0.30	0	832	0	0	1042	0	0	33	3	1	0	0.14	0	0	0		
440TH ST	SECTION LINE	N	1.29	Random	0.90	673	1078	0	0	697	0	0	26	4	1	0	0.14	0	0	0		
SECTION LINE	STH 72E INT	N	1.19	Control	0.30	671	725	0	0	1056	41	0	14	2	2	0	0.15	0	0	0		
SECTION LINE	STH 72E INT	N	1.19	Random	0.80	0	429	0	0	936	0	0	29	4	2	0	0.15	0	0	0		
STH 72E INT	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0		
STH 72E INT	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0		

AC Warranty Report 2011

5W60062

Project ID: 7180-01-71

County: PEPIN

Highway: STH 35

General Location: ELM ST - NORTH CO LINE

Construction Company: Monarch Paving

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
								1	2	3	1	2	3										
CTH J INT (NO PDI S)	BEGIN WARRANTY	N	0.07			0	0	0	0	0	0	0	0	0	0.14	0	0	0	0				
CTH J INT (NO PDI S)	BEGIN WARRANTY	N	0.07			0	0	0	0	0	0	0	0	0	0.14	0	0	0	0				
BEGIN WARRANTY	CEMETARY ST INT	N	0.83	Control	0.30	0	0	17	0	473	0	0	23	0	0	0.10	0	0	0				
BEGIN WARRANTY	CEMETARY ST INT	N	0.83	Random	0.60	0	0	0	0	506	0	0	16	2	1	0	0.10	0	0				
CEMETARY ST INT	SECTION LINE	N	1.71	Control	0.30	0	0	0	0	468	0	0	14	3	2	0	0.10	0	0				
CEMETARY ST INT	SECTION LINE	N	1.71	Random	1.40	0	0	0	0	60	0	0	14	1	0	0	0.10	0	0				
SECTION LINE	SECTION LINE	N	0.98	Control	0.30	0	0	0	0	0	0	0	9	0	0	0	0.09	0	0				
SECTION LINE	SECTION LINE	N	0.98	Random	0.80	0	0	0	0	102	0	0	13	0	0	0	0.09	0	0				
SECTION LINE	PEPI/PIERCE CO LN	N	1.03	Control	0.30	0	0	0	0	340	0	0	18	1	0	0	0.09	0	0				
SECTION LINE	PEPI/PIERCE CO LN	N	1.03	Random	0.70	0	0	0	0	88	0	0	19	1	1	0	0.09	0	0				
PEPI/PIERCE CO LN	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.17	0	0	0				
PEPI/PIERCE CO LN	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.17	0	0	0				

AC Warranty Report 2011

5W60064

Project ID: 7040-03-73

County: CLARK

Highway: STH 98

General Location: CTH K - EAST CO LINE

Construction Company: Mathy Construction

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage				
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more				
											1000 lin ft			25/Seg			0.25 in. In Depth				
											1	2	3	1	2	3	1% of Segment Length (5.28')				
LEED IN (NO PDI S)	CTH K INT	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.24	0	0	0	0
LEED IN (NO PDI S)	CTH K INT	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.24	0	0	0	0
CTH K INT	PELSDORF AVE	E	0.97	Control	0.30	117	0	116	0	662	26	28	10	3	7	0	0.07	0	0	0	0
CTH K INT	PELSDORF AVE	E	0.97	Random	0.60	943	0	78	0	691	0	49	11	5	8	0	0.07	0	0	0	0
PELSDORF AVE	ROMADKA AVE	E	1.00	Control	0.30	0	0	0	0	796	0	0	5	0	0	0	0.07	0	0	0	0
PELSDORF AVE	ROMADKA AVE	E	1.00	Random	0.60	0	0	0	0	961	0	0	5	0	0	0	0.07	0	0	0	0
ROMADKA AVE	MERIDIAN AVE	E	1.00	Control	0.30	0	0	0	0	401	0	0	5	0	0	0	0.08	0	0	0	0
ROMADKA AVE	MERIDIAN AVE	E	1.00	Random	0.70	0	0	0	0	1257	0	81	8	0	1	0	0.08	0	0	0	0
MERIDIAN AVE	CATLIN RD INT	E	0.83	Control	0.30	0	0	42	0	634	0	0	5	0	0	0	0.06	369	0	0	0
MERIDIAN AVE	CATLIN RD INT	E	0.83	Random	0.50	0	0	0	0	768	0	0	8	0	0	0	0.06	0	0	0	0
CATLIN AVE	SANDHILL RD INT	E	1.01	Control	0.30	0	0	0	0	888	0	0	6	0	1	0	0.06	114	0	0	0
CATLIN AVE	SANDHILL RD INT	E	1.01	Random	0.70	0	0	0	0	951	0	0	3	0	3	0	0.06	0	0	0	0
SANDHILL RD INT	DIVISION RD	E	1.01	Control	0.30	0	0	0	0	1131	0	0	8	0	0	0	0.05	0	0	0	0
SANDHILL RD INT	DIVISION RD	E	1.01	Random	0.80	0	0	0	0	1236	0	0	7	0	2	0	0.05	0	0	0	0
DIVISION RD INT	CTH Y INT	E	0.98	Control	0.30	0	0	11	0	721	0	0	8	0	1	0	0.05	0	0	0	0
DIVISION RD INT	CTH Y INT	E	0.98	Random	0.60	0	0	0	0	1107	0	0	9	0	1	0	0.05	0	0	0	0
CTH Y INT	W.SPENCER RD INT	E	0.92	Control	0.30	0	0	0	0	1218	0	0	9	0	3	0	0.06	0	0	0	0
CTH Y INT	W.SPENCER RD INT	E	0.92	Random	0.80	0	223	3	0	953	0	20	17	0	0	0	0.06	0	0	0	0
W.SPENCER RD INT	SECTION LINE	E	0.93	Control	0.30	0	0	0	0	623	0	0	6	0	0	0	0.06	0	0	0	0

AC Warranty Report 2011

5W60064

Project ID: 7040-03-73

County: CLARK

Highway: STH 98

General Location: CTH K - EAST CO LINE

Construction Company: Mathy Construction

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes	Slippage		
			Len	Segment				1000 lin ft	25/Seg	Crack Severity	Crack Severity	1	2	3							
W.SPENCER RD INT	SECTION LINE	E	0.93	Random	0.60	0	0	0	0	587	0	0	6	0	1	0	0.06	0	0	0	0
SECTION LINE	COUNTY LINE RD	E	0.99	Control	0.30	21	0	0	0	1179	0	0	5	0	0	0	0.05	0	0	0	0
SECTION LINE	COUNTY LINE RD	E	0.99	Random	0.70	0	0	0	0	1007	0	0	7	0	0	0	0.05	143	0	0	0
COUNTY LINE RD	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0
COUNTY LINE RD	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0

AC Warranty Report 2011

5W60065

Project ID: 8100-08-70

County: DUNN

Highway: STH 25

General Location: INT 94 - CTH D

Construction Company: Monarch Paving

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage				
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more				
											1000 lin ft			25/Seg			0.25 in. In Depth				
											1	2	3	1	2	3	1% of Segment Length (5.28')				
LEED IN (NO PDI S)	BEG WARRANTY	N	0.06			0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	
LEED IN (NO PDI S)	BEG WARRANTY	N	0.06			0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	
BEG WARRANTY (NO 2ND SU STH 25S(NO END DIV)	N	0.21	Control	0.10		0	0	0	0	698	54	0	20	10	0	0	0.09	0	0	0	0
BEG WARRANTY (NO 2ND SU STH 25S(NO END DIV)	N	0.21				0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0
STH 25S(NO END DIV)	CTH BB(WILSON)	N	0.83	Control	0.10	0	0	0	0	225	0	0	12	0	0	0	0.08	0	0	0	0
STH 25S(NO END DIV)	CTH BB(WILSON)	N	0.83	Random	0.60	0	0	0	0	0	0	0	10	0	0	0	0.08	0	0	0	0
CTH BB(WILSON)	CTH F(CTH J)	N	0.77	Control	0.30	0	0	0	0	50	0	0	2	0	0	0	0.10	0	0	0	0
CTH BB(WILSON)	CTH F(CTH J)	N	0.77	Random	0.50	0	0	0	0	0	0	0	2	0	0	0	0.10	0	0	0	0
CTH F(CTH J)	TN OF SHERMAN	N	0.85	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0
CTH F(CTH J)	TN OF SHERMAN	N	0.85	Random	0.70	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0
TN OF SHERMAN	760TH AVE	N	1.06	Control	0.30	0	0	0	0	114	0	0	1	0	0	0	0.09	0	0	0	0
TN OF SHERMAN	760TH AVE	N	1.06	Random	0.90	0	0	0	0	0	0	0	3	0	0	0	0.09	0	0	0	0
760TH AVE	END WARRANTY	N	0.77	Control	0.30	0	0	0	0	54	0	0	1	1	0	0	0.11	0	0	0	0
760TH AVE	END WARRANTY	N	0.77	Random	0.40	0	0	0	0	81	0	0	3	1	0	0	0.11	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0

AC Warranty Report 2011

5W60066

Project ID: 1191-09-74

County: CHIPPEWA

Highway: USH 53

General Location: CTH B - STH 64

Construction Company: Monarch Paving

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes	Slippage				
			Len	Segment								Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking	Transverse Cracking	1% of Segment Length (5.28')	0.25 in. In Depth	1% of Segment Length (5.28')	Any	
												Cracking	Raveling	Flushing	1	2	3	1	2	30 sq ft or more	30 sq ft or more
BEG WARRANTY	CTH Q OH	N	0.65	Control	0.30	0	0	0	0	559	0	0	2	0	0	0	0.07	0	0	0	0
BEG WARRANTY	CTH Q OH	N	0.65	Random	0.50	0	0	0	0	553	0	0	6	0	0	0	0.07	0	0	0	0
CTH Q OH	HIGHLINE AVE STR	N	1.18	Control	0.30	0	0	0	0	540	0	0	6	0	0	0	0.07	0	0	0	0
CTH Q OH	HIGHLINE AVE STR	N	1.18	Random	0.70	0	0	0	0	527	0	0	3	0	0	0	0.07	0	0	0	0
HIGHLANE AVE STR	SECTION LINE	N	1.16	Control	0.30	0	0	0	0	542	0	0	2	0	0	0	0.06	0	0	0	0
HIGHLANE AVE STR	SECTION LINE	N	1.16	Random	0.80	0	0	0	0	569	0	0	5	0	0	0	0.06	0	0	0	0
SECTION LINE	CTH Q OH	N	1.70	Control	0.30	0	0	0	0	527	0	0	3	0	0	0	0.06	0	0	0	0
SECTION LINE	CTH Q OH	N	1.70	Random	1.30	0	0	0	0	527	0	0	7	0	0	0	0.06	0	0	2	0
CTH Q OH	SECTION LINE	N	0.50	Control	0.30	0	0	0	0	541	0	0	3	0	0	0	0.06	0	0	0	0
CTH Q OH	SECTION LINE	N	0.50	Random	0.40	4	0	0	0	568	0	0	2	0	0	0	0.06	0	0	0	0
SECTION LINE	CTH F STR	N	1.50	Control	0.30	0	0	0	0	527	0	0	2	0	0	0	0.06	0	0	0	0
SECTION LINE	CTH F STR	N	1.50	Random	0.90	0	0	0	0	600	0	0	1	0	0	0	0.06	0	0	0	0
CTH F STR	STH 40 OH	N	0.76	Control	0.30	0	0	0	0	527	0	0	1	0	0	0	0.07	0	0	0	0
CTH F STR	STH 40 OH	N	0.76	Random	0.60	0	0	0	0	494	0	0	2	0	0	0	0.07	0	0	0	0
STH 40 OH	COMO CRK STR	N	0.87	Control	0.30	0	0	0	0	495	0	0	11	0	0	0	0.07	0	0	0	0
STH 40 OH	COMO CRK STR	N	0.87	Random	0.70	8	0	0	0	527	0	0	3	0	0	0	0.07	0	0	0	2
COMO CRK STR	TOWN LINE DR OH	N	0.80	Control	0.30	0	0	0	0	527	0	97	3	0	1	0	0.07	0	0	0	0
COMO CRK STR	TOWN LINE DR OH	N	0.80	Random	0.50	0	0	0	0	527	0	0	4	0	1	0	0.07	0	0	0	0
TOWN LINE DR OH	STH 64 OH	N	1.01	Control	0.30	0	0	0	0	528	0	0	3	0	0	0	0.07	0	0	0	0

AC Warranty Report 2011

5W60066

Project ID: 1191-09-74

County: CHIPPEWA

Highway: USH 53

General Location: CTH B - STH 64

Construction Company: Monarch Paving

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage					
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more					
											1000 lin ft			25/Seg			0.25 in. In Depth					
											1	2	3	1	2	3	1% of Segment Length (5.28')					
TOWN LINE DR OH	STH 64 OH	N	1.01	Random	0.70	0	0	0	0	473	0	0	6	0	0	0	0.07	0	0	0	0	0
STH 64 OH	END WARRANTY	N	0.87	Control	0.30	0	0	0	0	492	0	0	10	0	0	0	0.08	0	0	0	0	0
STH 64 OH	END WARRANTY	N	0.87	Random	0.60	0	0	0	0	465	0	0	9	0	0	0	0.08	0	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0
LEED IN (NO PDI S)	STH 64 OH	S	0.06			0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0
LEED IN (NO PDI S)	STH 64 OH	S	0.06			0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0
STH 64 OH	TOWN LINE RD OH	S	1.00	Control	0.30	0	0	0	0	590	0	0	8	0	0	0	0.08	0	0	0	0	0
STH 64 OH	TOWN LINE RD OH	S	1.00	Random	0.50	0	0	0	0	626	0	157	1	0	0	0	0.08	0	0	0	0	0
TOWN LINE RD OH	COMO CRK STR	S	0.82	Control	0.30	0	0	0	0	480	38	0	2	0	0	0	0.08	0	0	0	0	0
TOWN LINE RD OH	COMO CRK STR	S	0.82	Random	0.70	0	0	0	0	527	0	0	5	0	0	0	0.08	0	0	0	0	0
COMO CRK STR	STH 40 OH	S	0.86	Control	0.30	0	0	0	0	528	0	0	11	0	0	0	0.08	0	0	0	0	0
COMO CRK STR	STH 40 OH	S	0.86	Random	0.50	0	0	0	0	803	37	0	6	0	0	0	0.08	0	0	0	0	0
STH 40 OH	CTH F STR	S	0.78	Control	0.30	0	0	0	0	528	0	0	17	1	0	0	0.08	0	0	0	0	0
STH 40 OH	CTH F STR	S	0.78	Random	0.60	0	0	0	0	486	15	0	3	0	0	0	0.08	0	0	0	0	0
CTH F STR	SECTION LINE	S	1.46	Control	0.30	0	0	0	0	55	0	527	2	0	0	0	0.08	0	0	0	0	0
CTH F STR	SECTION LINE	S	1.46	Random	1.20	0	0	0	0	530	0	0	2	0	0	0	0.08	0	0	0	0	0
SECTION LINE	BENSON RD STR	S	1.44	Control	0.30	0	0	0	0	544	0	0	2	0	0	0	0.07	0	0	0	0	0
SECTION LINE	BENSON RD STR	S	1.44	Random	1.00	0	0	35	0	382	0	0	6	0	0	0	0.07	0	0	0	0	0

AC Warranty Report 2011

5W60066

Project ID: 1191-09-74

County: CHIPPEWA

Highway: USH 53

General Location: CTH B - STH 64

Construction Company: Monarch Paving

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes	Slippage			
			Len	Segment				1000 lin ft	25/Seg	Crack Severity	Crack Severity	1	2	3								
BENSON RD STR	SECTION LINE	S	0.76	Control	0.30	0	0	0	0	1055	0	0	4	0	0	0.08	0	0	0	0		
BENSON RD STR	SECTION LINE	S	0.76	Random	0.50	0	0	0	0	0	0	0	5	1	0	0	0.08	0	0	4	0	0
SECTION LINE	HIGHLINE AVE STR	S	1.17	Control	0.30	0	0	0	0	482	0	0	4	0	0	0	0.08	0	0	0	0	0
SECTION LINE	HIGHLINE AVE STR	S	1.17	Random	1.00	0	0	54	0	506	0	0	3	0	0	0	0.08	0	0	0	0	0
HIGHLINE AVE STR	CTH Q OH	S	1.15	Control	0.30	0	0	0	0	556	0	0	8	0	0	0	0.08	0	0	0	0	0
HIGHLINE AVE STR	CTH Q OH	S	1.15	Random	0.50	0	0	0	0	527	0	0	4	0	0	0	0.08	0	0	0	0	0
CTH Q OH	END WARRANTY	S	0.68	Control	0.30	0	0	0	0	527	0	0	0	0	0	0	0.00	0	0	0	0	0
CTH Q OH	END WARRANTY	S	0.68	Random	0.50	0	0	0	0	528	0	0	6	0	1	0	0.00	0	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	S	0.06			0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	S	0.06			0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0

AC Warranty Report 2011

5W60067

Project ID: 1191-09-76

County: CHIPPEWA

Highway: USH 53

General Location: STH 64 - NORTH CO LINE

Construction Company: Monarch Paving

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage		
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more		
											1000 lin ft			25/Seg			0.25 in. In Depth		
											1	2	3	1	2	3	1% of Segment Length (5.28')		
LEED IN (NO PDI S)	BEG WARRANTY	S	0.06			0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEED IN (NO PDI S)	BEG WARRANTY	S	0.06			0	0	0	0	0	0	0	0	0	0	0.08	0	0	0
BEG WARRANTY (NO 2ND SU CHIP/BARR CO LN		S	0.27	Control	0.10	0	0	0	0	507	12	0	2	2	0	0	0.07	0	0
BEG WARRANTY (NO 2ND SU CHIP/BARR CO LN		S	0.27			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0
CHIP/BARR CO LN	CTH Q OH	S	1.13	Control	0.30	0	0	0	0	540	0	0	2	1	0	0	0.08	0	0
CHIP/BARR CO LN	CTH Q OH	S	1.13	Random	0.50	0	0	0	0	644	0	0	4	0	0	0	0.08	0	0
CTH Q OH	TN OF BLOOMER	S	1.19	Control	0.30	0	0	0	0	642	0	0	5	0	0	0	0.09	0	0
CTH Q OH	TN OF BLOOMER	S	1.19	Random	0.80	0	0	0	0	700	0	0	8	0	0	0	0.09	0	0
TN OF BLOOMER	PLEASANT VIEW RD STR	S	0.74	Control	0.30	0	0	0	0	557	0	0	4	0	0	0	0.09	0	0
TN OF BLOOMER	PLEASANT VIEW RD STR	S	0.74	Random	0.60	0	0	0	0	547	0	0	1	0	0	0	0.09	0	0
PLEASANT VIEW RD STR	SECTION LINE	S	0.89	Control	0.30	0	0	0	0	528	0	0	1	0	0	0	0.08	0	0
PLEASANT VIEW RD STR	SECTION LINE	S	0.89	Random	0.70	28	0	0	0	576	0	0	1	0	0	0	0.08	0	0
SECTION LINE	SECTION LINE	S	1.01	Control	0.30	0	0	0	0	654	0	0	3	1	0	0	0.07	0	0
SECTION LINE	SECTION LINE	S	1.01	Random	0.60	0	0	0	0	962	0	0	1	0	0	0	0.07	0	0
SECTION LINE	STH 64 OH	S	1.03	Control	0.30	0	0	0	0	498	0	0	6	0	0	0	0.08	0	0
SECTION LINE	STH 64 OH	S	1.03	Random	0.70	0	0	0	0	421	0	0	5	1	0	0	0.08	0	0
STH 64 OH	LEED OUT (NO PDI S)	S	0.06			0	0	0	0	0	0	0	0	0	0	0.09	0	0	
STH 64 OH	LEED OUT (NO PDI S)	S	0.06			0	0	0	0	0	0	0	0	0	0	0.09	0	0	

AC Warranty Report 2011

5W60069

Project ID: 7590-03-70

County: EAU CLAIRE

Highway: STH 93

General Location: SOUTH CO LINE - CEDAR RD

Construction Company: Mathy Construction

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any						
											Longitudinal Cracking														
											1000 lin ft														
											Crack Severity														
											1	2	3	1	2	3	0.25 in. In Depth	1% of Segment Length (5.28')							
LEED IN (NO PDI S)	TREM/EAUC CO LN	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0				
LEED IN (NO PDI S)	TREM/EAUC CO LN	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0				
TREM/EAUC CO LN	CTH F INT	N	1.02	Control	0.30	0	0	0	0	141	0	0	9	0	0	0	0.07	0	0	0	0				
TREM/EAUC CO LN	CTH F INT	N	1.02	Random	0.60	0	0	0	0	340	0	0	6	0	0	0	0.07	0	0	0	0				
CTH F INT	CTH I INT	N	0.90	Control	0.30	0	0	0	0	173	0	0	11	0	0	0	0.08	0	0	0	0				
CTH F INT	CTH I INT	N	0.90	Random	0.80	0	0	0	0	465	0	0	5	0	0	0	0.08	0	0	0	0				
CTH I INT	LOWES CREEK RD	N	0.67	Control	0.30	0	0	0	0	527	0	0	4	0	0	0	0.07	0	0	0	0				
CTH I INT	LOWES CREEK RD	N	0.67	Random	0.50	0	0	0	0	95	0	0	5	0	0	0	0.07	0	0	0	0				
LOWES CREEK RD	SECTION LINE	N	0.99	Control	0.30	0	0	0	0	359	0	0	1	0	0	0	0.07	0	0	0	0				
LOWES CREEK RD	SECTION LINE	N	0.99	Random	0.70	0	0	0	0	194	0	0	9	0	0	0	0.07	0	0	0	0				
SECTION LINE	SECTION LINE	N	1.01	Control	0.30	0	0	0	0	378	0	0	9	0	0	0	0.07	0	0	0	0				
SECTION LINE	SECTION LINE	N	1.01	Random	0.90	0	0	0	0	215	0	0	7	0	0	0	0.07	0	0	0	0				
SECTION LINE	SPRUCE RD	N	1.02	Control	0.30	0	0	0	0	110	0	0	9	2	0	0	0.07	0	0	0	0				
SECTION LINE	SPRUCE RD	N	1.02	Random	0.50	0	0	0	0	254	0	0	25	0	0	0	0.07	0	0	0	0				
SPRUCE RD	CTH HH INT	N	1.02	Control	0.30	0	0	0	0	336	0	0	15	0	4	0	0.07	0	0	0	0				
SPRUCE RD	CTH HH INT	N	1.02	Random	0.80	0	0	0	0	139	5	0	17	0	0	0	0.07	0	0	0	0				
CTH HH INT	SECTION LINE	N	1.01	Control	0.30	0	0	0	0	0	0	0	10	1	0	0	0.08	0	0	0	0				
CTH HH INT	SECTION LINE	N	1.01	Random	0.60	0	0	0	0	46	0	0	12	1	0	0	0.08	0	0	0	0				
SECTION LINE	END WARRANTY	N	0.50	Control	0.20	0	0	0	0	131	0	0	13	2	3	0	0.08	0	0	0	0				

AC Warranty Report 2011

5W60069

Project ID: 7590-03-70

County: EAU CLAIRE

Highway: STH 93

General Location: SOUTH CO LINE - CEDAR RD

Construction Company: Mathy Construction

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
			Len	Segment				1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
SECTION LINE	END WARRANTY	N	0.50	Random	0.30	0	0	0	353	0	0	10	1	1	0	0.08	0	0	0				
END WARRANTY	LEED OUT (NO PDI'S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.10	0	0	0				
END WARRANTY	LEED OUT (NO PDI'S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.10	0	0	0				

AC Warranty Report 2011

5W60070

Project ID: 8210-07-75

County: TAYLOR

Highway: STH 73

General Location: BRANCH HAY CREEK BRIDGE - STH 64

Construction Company: S & N Incorporated

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
Block Cracking	Edge Raveling	Flushing	Block Cracking	Edge Raveling	Flushing	1	2	3	1	2	3	1	2	3	0.25 in. In Depth	0.25 in. In Depth	0.25 in. In Depth	0.25 in. In Depth					
CTH B INT (NO PDI S)	BEG WARRANTY	N	0.46			0	0	0	0	0	0	0	0	0	0.09	0	0	0	0				
CTH B INT (NO PDI S)	BEG WARRANTY	N	0.46			0	0	0	0	0	0	0	0	0	0.09	0	0	0	0				
BEG WARRANTY	STH 64 / 73 INT	N	0.38	Control	0.00	0	0	0	1262	47	0	1	0	0	0.09	170	0	0	0				
BEG WARRANTY	STH 64 / 73 INT	N	0.38	Random	0.20	0	0	0	1108	0	0	1	0	0	0.09	0	0	0	0				
STH 64 / 73 INT	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0.05	0	0	0	0				
STH 64 / 73 INT	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0.05	0	0	0	0				

AC Warranty Report 2011

5W60071

Project ID: 8191-08-61

County: TAYLOR

Highway: STH 64

General Location: STH 64 E JUNCTION - COYOTE DRIVE

Construction Company: B.R. Amon and Sons

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes	Slippage						
								1000 lin ft			25/Seg														
								Crack Severity			Crack Severity														
Block Cracking	Edge Raveling	Flushing	Block Cracking	Edge Raveling	Flushing	1	2	3	1	2	3	1	2	3	0.25 in. In Depth	0.25 in. In Depth	0.25 in. In Depth	0.25 in. In Depth	0.25 in. In Depth						
LEED IN (NO PDI S)	CTH H(CHIP/TAYL)	E	0.06			0	0	0	0	0	0	0	0	0	0.17	0	0	0	0						
LEED IN (NO PDI S)	CTH H(CHIP/TAYL)	E	0.06			0	0	0	0	0	0	0	0	0	0.17	0	0	0	0						
CTH H(CHIP/TAYL)	CTH H	E	0.98	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0						
CTH H(CHIP/TAYL)	CTH H	E	0.98	Random	0.60	0	0	0	0	0	0	1	0	0	0	0.06	0	0	0						
CTH H	INN DR	E	1.01	Control	0.30	0	0	0	0	0	0	2	0	0	0	0.05	0	0	0						
CTH H	INN DR	E	1.01	Random	0.70	0	0	0	0	0	0	5	0	0	0	0.05	0	0	0						
INN DR	ELDER RD	E	1.00	Control	0.30	0	0	0	0	0	0	4	0	0	0	0.06	0	0	0						
INN DR	ELDER RD	E	1.00	Random	0.50	0	0	0	0	0	0	4	0	0	0	0.06	0	0	0						
ELDER RD	GAY DR	E	1.00	Control	0.30	0	0	0	0	0	0	3	0	0	0	0.05	0	0	0						
ELDER RD	GAY DR	E	1.00	Random	0.80	0	0	0	0	0	0	2	0	0	0	0.05	0	0	0						
GAY DR	GILMAN DR	E	0.99	Control	0.30	0	0	0	0	0	0	4	0	0	0	0.07	0	0	0						
GAY DR	GILMAN DR	E	0.99	Random	0.80	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0						
GILMAN DR	END WARRANTY	E	0.89	Control	0.30	0	0	0	0	0	0	4	0	0	0	0.06	0	0	0						
GILMAN DR	END WARRANTY	E	0.89	Random	0.70	0	0	0	0	0	0	25	2	0	0	0.06	0	0	0						
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0.08	0	0	0	0						
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0.08	0	0	0	0						

AC Warranty Report 2011

5W60072

Project ID: 1560-25-60

County: BAYFIELD

Highway: USH 63

General Location: SUNSET RD - CTH N

Construction Company: Northwoods Paving

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	150 lineal feet of patching per segment	Potholes Slippage					
											Longitudinal Cracking											
											1000 lin ft											
											Crack Severity			Crack Severity								
						1	2	3	1	2	3	1	2	3	0.25 in. In Depth	1% of Segment Length (5.28')	0.25 in. In Depth	1% of Segment Length (5.28')				
LEED IN (NO PDI S)	CTH M		N	0.06		0	0	0	0	0	0	0	0	0	0.17	0	0	0				
LEED IN (NO PDI S)	CTH M		N	0.06		0	0	0	0	0	0	0	0	0	0.17	0	0	0				
CTH M	EAST CABLE LAKE RD		N	1.19	Control	0.30		0	0	0	2	0	0	6	0	0	0.05	0	0			
CTH M	EAST CABLE LAKE RD		N	1.19	Random	0.90		0	0	0	0	0	0	6	0	0	0.05	0	0			
EAST CABLE LAKE RD	TN DRUMMOND		N	1.48	Control	0.30		0	0	0	0	0	0	0	0	0	0.05	0	0			
EAST CABLE LAKE RD	TN DRUMMOND		N	1.48	Random	1.10		0	0	0	0	0	0	2	0	0	0.05	0	0			
TN DRUMMOND	PINE ROCK RD		N	0.98	Control	0.30		0	0	0	0	4	0	0	4	0	0	0.05	0			
TN DRUMMOND	PINE ROCK RD		N	0.98	Random	0.70		0	0	0	0	40	0	0	3	0	0	0.05	0			
PINE ROCK RD	SECT LINE		N	1.03	Control	0.30		0	0	0	0	2	0	0	1	0	0	0.06	0			
PINE ROCK RD	SECT LINE		N	1.03	Random	0.60		0	0	0	0	0	0	0	1	0	0	0.06	0			
SECT LINE	SECT LINE		N	1.02	Control	0.30		0	0	0	0	0	0	0	1	0	0	0.06	0			
SECT LINE	SECT LINE		N	1.02	Random	0.70		0	0	0	0	4	0	0	2	0	0	0.06	0			
SECT LINE	PIERCE RD		N	1.00	Control	0.30		0	0	0	0	0	0	0	0	0	0	0.06	0			
SECT LINE	PIERCE RD		N	1.00	Random	0.50		0	0	0	0	0	0	0	2	0	0	0.06	0			
PIERCE RD	BIRCHWOOD RD		N	1.02	Control	0.30		0	0	0	0	0	0	0	1	0	0	0.06	0			
PIERCE RD	BIRCHWOOD RD		N	1.02	Random	0.70		0	0	0	0	0	0	0	2	1	0	0.06	0			
BIRCHWOOD RD	CTH N		N	1.20	Control	0.30		0	0	0	0	0	0	0	1	0	0	0.06	0			
BIRCHWOOD RD	CTH N		N	1.20	Random	0.90		0	0	0	0	0	0	0	1	0	0	0.06	0			
CTH N	LEED OUT (NO PDI S)		N	0.06				0	0	0	0	0	0	0	0	0	0.16	0	0			

AC Warranty Report 2011

5W60072

Project ID: 1560-25-60

County: BAYFIELD

Highway: USH 63

General Location: SUNSET RD - CTH N

Construction Company: Northwoods Paving

Construction Year:

2008

Warranty Termination Year:

2013

AC Warranty Report 2011

5W60074

Project ID: 8220-01-70

County: TAYLOR

Highway: STH 64

General Location: West Co Line - CTH B

Construction Company: S & N Incorporated

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Potholes	Slippage						
											Longitudinal Cracking										
											1000 lin ft										
											25/Seg										
						Crack Severity		Crack Severity													
						1	2	3	1	2	3	1	2	3	1	2					
LEED IN (NO PDI S)	STH 64 / 73 INT	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0				
LEED IN (NO PDI S)	STH 64 / 73 INT	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0				
STH 64 / 73 INT	DACHOW RD	E	1.28	Control	0.30	0	0	0	0	47	0	0	0	0	0.06	0	0				
STH 64 / 73 INT	DACHOW RD	E	1.28	Random	0.60	0	0	0	0	61	0	0	1	0	0	0.06	0				
DACHOW RD	HAY CREEK STR	E	0.58	Control	0.30	0	0	0	0	5	0	0	0	0	0	0.05	0				
DACHOW RD	HAY CREEK STR	E	0.58	Random	0.40	0	0	0	0	77	0	0	0	0	0	0.05	0				
HAY CREEK STR	SECTION LINE	E	0.96	Control	0.30	0	0	0	0	22	0	0	0	0	0	0.05	0				
HAY CREEK STR	SECTION LINE	E	0.96	Random	0.70	0	0	0	0	35	0	0	0	0	0	0.05	0				
SECTION LINE	CTH F INT	E	1.05	Control	0.30	0	0	0	0	8	0	0	2	0	0	0.06	0				
SECTION LINE	CTH F INT	E	1.05	Random	0.80	0	0	0	0	14	0	0	2	0	0	0.06	0				
CTH F INT	TOWN LINE RD	E	0.92	Control	0.30	0	0	0	0	51	0	0	0	0	0	0.06	0				
CTH F INT	TOWN LINE RD	E	0.92	Random	0.50	0	0	0	0	86	0	0	1	0	0	0.06	0				
TOWN LINE RD	SECTION LINE	E	1.07	Control	0.30	0	0	0	0	38	0	0	3	0	0	0.06	0				
TOWN LINE RD	SECTION LINE	E	1.07	Random	0.70	0	0	65	0	432	0	0	0	0	0	0.06	0				
SECTION LINE	CTH T INT	E	1.00	Control	0.30	0	0	0	0	2	0	0	1	0	0	0.07	0				
SECTION LINE	CTH T INT	E	1.00	Random	0.60	0	0	0	0	4	0	0	0	0	0	0.07	0				
CTH T INT	SECTION LINE	E	1.00	Control	0.30	0	0	0	0	26	0	0	0	0	0	0.06	0				
CTH T INT	SECTION LINE	E	1.00	Random	0.40	0	0	0	0	67	0	0	0	0	0	0.06	0				
SECTION LINE	END WARRANTY	E	0.68	Control	0.30	0	0	0	0	18	0	0	0	0	0	0.05	0				

AC Warranty Report 2011

5W60074

Project ID: 8220-01-70

County: TAYLOR

Highway: STH 64

General Location: West Co Line - CTH B

Construction Company: S & N Incorporated

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
			Len	Segment				1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
SECTION LINE	END WARRANTY	E	0.68	Random	0.50	0	0	0	20	0	0	0	0	0	0.05	0	0	0					
END WARRANTY (NO PDI S)	COYOTE DR	E	0.30			0	0	0	0	0	0	0	0	0	0.12	0	0	0					
END WARRANTY (NO PDI S)	COYOTE DR	E	0.30			0	0	0	0	0	0	0	0	0	0.12	0	0	0					

AC Warranty Report 2011

5W60075

Project ID: 8080-08-60

County: ST CROIX

Highway: STH 35

General Location: Sommers ST - STH 64

Construction Company: Monarch Paving

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage				
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more				
											1000 lin ft			25/Seg			0.25 in. In Depth				
											1	2	3	1	2	3	1% of Segment Length (5.28')				
LAKE MALLALIEU STR (NO PD BEG WARRANTY		N	0.90			0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0
LAKE MALLALIEU STR (NO PD BEG WARRANTY		N	0.90			0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0
BEG WARRANTY	KRATTLEY LANE	N	0.31	Control	0.10	0	0	0	0	13	0	0	3	0	0	0	0.07	0	0	0	0
BEG WARRANTY	KRATTLEY LANE	N	0.31	Random	0.20	0	0	0	0	4	0	0	3	0	0	0	0.07	0	0	0	0
KRATTLEY LANE	TN OF ST JOSEPH	N	0.95	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
KRATTLEY LANE	TN OF ST JOSEPH	N	0.95	Random	0.70	0	0	0	0	5	0	0	1	1	1	0	0.05	0	0	0	0
TN OF ST JOSEPH	CTH V	N	0.73	Control	0.30	0	0	0	0	0	0	0	1	0	0	0	0.05	0	0	0	0
TN OF ST JOSEPH	CTH V	N	0.73	Random	0.60	0	0	0	0	7	0	0	0	0	0	0	0.05	0	0	0	0
CTH V	125TH AVE	N	1.28	Control	0.30	0	0	0	0	42	0	0	4	1	0	0	0.06	0	0	0	0
CTH V	125TH AVE	N	1.28	Random	0.80	0	0	0	0	4	0	0	0	0	0	0	0.06	0	0	0	0
125TH AVE	SECTION LINE	N	1.14	Control	0.30	0	0	0	0	158	0	0	3	0	0	0	0.06	0	0	0	0
125TH AVE	SECTION LINE	N	1.14	Random	0.70	0	0	0	0	406	0	0	5	0	0	0	0.06	0	0	0	0
SECTION LINE	END WARRANTY	N	1.31	Control	0.30	0	0	0	0	5	0	0	3	0	0	0	0.06	0	0	0	0
SECTION LINE	END WARRANTY	N	1.31	Random	1.10	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
END WARRANTY (NO PDI S)	STH 64E	N	0.07			0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0
END WARRANTY (NO PDI S)	STH 64E	N	0.07			0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0

AC Warranty Report 2011

5W60076

Project ID: 7610-00-75

County: DUNN / ST CR Highway: STH 29

General Location: STH 128 - RED CEDAR RIVER

Construction Company: Monarch Paving

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Potholes			
												Block Cracking	Edge Raveling	Flushing	Slipage		
												Alligator Cracking	Crack Severity	Crack Severity	Any		
												Crack Severity	1	2	3		
LEED IN (NO PDI S)	STH 128 INT	E	0.06			0	0	0	0	0	0	0.11	0	0	0	0	0
LEED IN (NO PDI S)	STH 128 INT	E	0.06			0	0	0	0	0	0	0.11	0	0	0	0	0
STH 128 INT	310TH ST	E	1.02	Control	0.30	0	0	0	0	1	0	0	4	0	0	0.08	0
STH 128 INT	310TH ST	E	1.02	Random	0.40	0	0	0	0	0	0	0	5	2	0	0	0.08
310TH ST	320TH ST	E	0.99	Control	0.30	0	0	0	0	0	0	0	5	0	0	0.08	0
310TH ST	320TH ST	E	0.99	Random	0.60	0	0	0	0	0	0	0	0	0	0	0	0
320TH ST	STCR/DUNN CO LN	E	1.04	Control	0.30	0	0	0	0	0	0	0	1	0	0	0.08	0
320TH ST	STCR/DUNN CO LN	E	1.04	Random	0.70	0	0	0	0	9	0	0	2	0	0	0.08	0
STCR/DUNN CO LN	SECTION LINE	E	1.04	Control	0.30	0	0	0	0	0	0	0	3	2	0	0.08	0
STCR/DUNN CO LN	SECTION LINE	E	1.04	Random	0.80	0	0	0	0	4	0	0	8	1	0	0.08	0
SECTION LINE	CTH Q INT	E	0.88	Control	0.30	0	0	0	0	5	0	0	1	0	0	0.08	0
SECTION LINE	CTH Q INT	E	0.88	Random	0.50	0	0	0	0	161	0	0	2	0	0	0.08	0
CTH Q INT	CTH N INT	E	1.30	Control	0.30	0	0	0	0	4	0	0	2	0	0	0.07	0
CTH Q INT	CTH N INT	E	1.30	Random	1.00	0	0	0	0	0	0	0	0	0	0	0.07	0
CTH N INT	200TH ST	E	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.08	0
CTH N INT	200TH ST	E	1.00	Random	0.70	0	0	0	0	0	0	0	0	0	0	0.08	0
200TH ST	238TH ST	E	1.06	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.07	0
200TH ST	238TH ST	E	1.06	Random	0.60	0	0	0	0	0	0	0	2	0	0	0.07	0
238TH ST	CTH K INT	E	1.29	Control	0.30	0	0	0	0	0	0	0	1	0	0	0.07	0

AC Warranty Report 2011

5W60076

Project ID: 7610-00-75

County: DUNN / ST CR Highway: STH 29

General Location: STH 128 - RED CEDAR RIVER

Construction Company: Monarch Paving

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes	Slippage				
			Len	Segment								Flushing	Longitudinal Cracking	Transverse Cracking							
			Block Cracking	Alligator Cracking								Edge Raveling	Crack Severity	Crack Severity							
			1	2								1	2	3							
238TH ST	CTH K INT	E	1.29	Random	0.60	0	0	0	0	28	0	0	1	0	0	0	0.07	0	0	0	0
CTH K INT	330TH ST	E	0.94	Control	0.30	0	0	0	0	5	0	0	3	0	1	0	0.07	0	0	0	0
CTH K INT	330TH ST	E	0.94	Random	0.50	0	0	0	0	29	0	0	4	1	0	0	0.07	0	0	0	0
330TH ST	370TH ST	E	1.03	Control	0.30	0	0	0	0	0	11	0	4	2	0	0	0.08	0	0	0	0
330TH ST	370TH ST	E	1.03	Random	0.70	0	0	0	0	0	0	0	1	0	0	0	0.08	0	0	0	0
370TH ST	MIDWAY RD	E	1.05	Control	0.30	0	0	0	0	8	0	0	3	1	0	0	0.08	0	0	0	0
370TH ST	MIDWAY RD	E	1.05	Random	0.60	0	0	0	0	0	0	0	1	0	0	0	0.08	0	0	0	0
MIDWAY RD	END WARRANTY	E	1.30	Control	0.30	0	0	0	0	0	0	0	3	0	0	0	0.07	0	0	0	0
MIDWAY RD	END WARRANTY	E	1.30	Random	0.70	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0
END WARRANTY (NO PDI S)	CONC. STH 25	E	0.42			0	0	0	0	0	0	0	0	0	0	0	0.15	0	0	0	0
END WARRANTY (NO PDI S)	CONC. STH 25	E	0.42			0	0	0	0	0	0	0	0	0	0	0	0.15	0	0	0	0

AC Warranty Report 2011

5W60079

Project ID: 8070-00-72

County: ST. CROIX

Highway: USH 63

General Location: STH 29 East - IH 94

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
								1	2	3	1	2	3										
BEG WARRANTY	810TH AVE	N	0.62	Control	0.30	0	0	0	0	0	0	0	0	0.00	0	0	0	0					
BEG WARRANTY	810TH AVE	N	0.62	Random	0.40	0	0	0	0	0	0	0	0	0.00	0	0	0	0					
810TH AVE	850TH AVE	N	1.01	Control	0.30	0	0	0	0	0	0	0	0	0.00	0	0	0	0					
810TH AVE	850TH AVE	N	1.01	Random	0.60	0	0	0	0	0	0	1	0	0	0.00	0	0	0					
850TH AVE	880TH AVE	N	0.75	Control	0.30	0	0	0	0	0	0	1	0	0	0.06	0	0	0					
850TH AVE	880TH AVE	N	0.75	Random	0.60	0	0	0	0	5	0	0	1	0	0.06	0	0	0					
880TH AVE	SECTION LINE	N	1.27	Control	0.30	0	0	0	0	0	0	0	0	0.06	0	0	0	0					
880TH AVE	SECTION LINE	N	1.27	Random	1.00	0	0	0	0	0	0	2	0	0	0.06	0	0	0					
SECTION LINE	CTH G	N	0.75	Control	0.30	0	0	0	0	0	0	0	0	0	0.06	0	0	0					
SECTION LINE	CTH G	N	0.75	Random	0.50	0	0	0	0	0	0	0	0	0	0.06	0	0	0					
CTH G	END WARRANTY	N	1.44	Control	0.30	0	0	0	0	0	0	2	0	0	0.07	0	0	0					
CTH G	END WARRANTY	N	1.44	Random	1.10	0	0	0	0	0	0	1	0	0	0.07	0	0	0					
END WARRANTY (NO PDI S)	STH 170E	N	0.09			0	0	0	0	0	0	0	0	0	0.13	0	0	0					
END WARRANTY (NO PDI S)	STH 170E	N	0.09			0	0	0	0	0	0	0	0	0	0.13	0	0	0					

AC Warranty Report 2011

5W60080

Project ID: 8110-00-74

County: ST. CROIX

Highway: STH 64

General Location: STH 65 - CTH T

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage					
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more					
											1000 lin ft			25/Seg			0.25 in. In Depth					
											1	2	3	1	2	3	1% of Segment Length (5.28')					
STH 65S (NO PDI S)	BEG WARRANTY	E	0.72			0	0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0	0
STH 65S (NO PDI S)	BEG WARRANTY	E	0.72			0	0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0	0
BEG WARRANTY	SECTION LINE	E	0.57	Control	0.30	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0	0
BEG WARRANTY	SECTION LINE	E	0.57	Random	0.40	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
SECTION LINE	SECTION LINE	E	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
SECTION LINE	SECTION LINE	E	1.00	Random	0.60	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
SECTION LINE	170TH ST	E	1.01	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0
SECTION LINE	170TH ST	E	1.01	Random	0.50	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0
170TH ST	180TH ST	E	1.01	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
170TH ST	180TH ST	E	1.01	Random	0.70	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
180TH ST	190TH ST	E	1.00	Control	0.30	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0	0
180TH ST	190TH ST	E	1.00	Random	0.80	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
190TH ST	200TH ST	E	1.01	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
190TH ST	200TH ST	E	1.01	Random	0.50	0	0	0	0	277	0	0	1	0	0	0	0.07	0	0	0	0	0
200TH ST	END WARRANTY	E	0.81	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
200TH ST	END WARRANTY	E	0.81	Random	0.60	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
END WARRANTY (NO PDI S)	USH 63N	E	0.24			0	0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0
END WARRANTY (NO PDI S)	USH 63N	E	0.24			0	0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0

AC Warranty Report 2011

5W60081

Project ID: 1540-06-73

County: PIERCE

Highway: STH 65

General Location: Midway ST - Cemetery RD

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage		
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more		
											1000 lin ft			25/Seg			0.25 in. In Depth		
											Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity
						Block Cracking	Edge Raveling	Flushing		1	2	3	1	2	3	0.25 in. In Depth	1% of Segment Length (5.28')	1% of Segment Length (5.28')	Any
CTH OO (NO PDI S)	BEG WARRANTY	N	0.26			0	0	0	0	0	0	0	0	0	0	0.10	0	0	0
CTH OO (NO PDI S)	BEG WARRANTY	N	0.26			0	0	0	0	0	0	0	0	0	0	0.10	0	0	0
BEG WARRANTY	40TH AVE	N	0.79	Control	0.30	0	0	0	0	0	0	13	0	0	0	0.06	0	0	0
BEG WARRANTY	40TH AVE	N	0.79	Random	0.50	0	0	0	0	0	0	10	0	0	0	0.06	0	0	0
40TH AVE	CTH P	N	1.61	Control	0.30	0	0	0	0	0	0	13	0	0	0	0.06	0	0	0
40TH AVE	CTH P	N	1.61	Random	1.20	0	0	0	0	111	0	0	25	0	0	0.06	0	0	0
CTH P (NO 2ND SURVEY)	END 522 BEG 523	N	0.38	Control	0.20	0	0	0	0	89	0	0	12	0	0	0.06	0	0	0
CTH P (NO 2ND SURVEY)	END 522 BEG 523	N	0.38			0	0	0	0	0	0	0	0	0	0	0.06	0	0	0
END 523 BEG 522 (NO 2ND S	CTH P	S	0.38	Control	0.20	0	0	0	0	0	0	0	13	0	0	0.06	0	0	0
END 523 BEG 522 (NO 2ND S	CTH P	S	0.38			0	0	0	0	0	0	0	0	0	0	0.06	0	0	0
CTH P	40TH AVE	S	1.64	Control	0.30	0	0	408	0	0	0	0	14	0	0	0.06	0	0	0
CTH P	40TH AVE	S	1.64	Random	1.20	0	0	0	0	0	0	0	16	0	0	0.06	0	0	0
40TH AVE	END WARRANTY	S	0.79	Control	0.30	0	0	0	0	27	0	0	9	0	0	0.06	0	0	0
40TH AVE	END WARRANTY	S	0.79	Random	0.50	0	0	0	0	29	0	0	10	0	0	0.06	0	0	0
END WARRANTY (NO PDI S)	CTH OO	S	0.26			0	0	0	0	0	0	0	0	0	0	0.08	0	0	0
END WARRANTY (NO PDI S)	CTH OO	S	0.26			0	0	0	0	0	0	0	0	0	0	0.08	0	0	0

AC Warranty Report 2011

5W60082

Project ID: 7080-06-61

County: EAU CLAIRE

Highway: USH 12

General Location: CTH M - USH 10

Construction Company: Mathy Construction Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage				
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more				
											1000 lin ft			25/Seg			0.25 in. In Depth				
											1	2	3	1	2	3	1% of Segment Length (5.28')				
USH 10 (NO PDI S)	BEG WARRANTY	N	0.29			0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
USH 10 (NO PDI S)	BEG WARRANTY	N	0.29			0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
BEG WARRANTY	CROSS TOWN RD	N	0.96	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0
BEG WARRANTY	CROSS TOWN RD	N	0.96	Random	0.50	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0
CROSS TOWN RD	610TH AVE	N	0.77	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0
CROSS TOWN RD	610TH AVE	N	0.77	Random	0.60	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0
610TH AVE	CTH J	N	0.79	Control	0.30	0	0	0	0	0	0	0	2	0	0	0	0.08	0	0	0	0
610TH AVE	CTH J	N	0.79	Random	0.40	0	0	0	0	0	0	0	1	0	0	0	0.08	0	0	0	0
CTH J	CTH J	N	1.19	Control	0.40	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0
CTH J	CTH J	N	1.19	Random	1.00	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0
CTH J	TRIMBELLE CREEK RD	N	0.95	Control	0.30	0	0	0	0	0	0	0	2	0	0	0	0.07	0	0	0	0
CTH J	TRIMBELLE CREEK RD	N	0.95	Random	0.70	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0
TRIMBELLE CREEK RD	690TH AVE	N	0.85	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0
TRIMBELLE CREEK RD	690TH AVE	N	0.85	Random	0.60	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0
690TH AVE	CTH W	N	0.54	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0
690TH AVE	CTH W	N	0.54	Random	0.40	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0
CTH W	820TH ST	N	1.23	Control	0.30	0	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0
CTH W	820TH ST	N	1.23	Random	0.90	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0
820TH ST	760TH AVE	N	0.92	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0

AC Warranty Report 2011

5W60082

Project ID: 7080-06-61

County: EAU CLAIRE

Highway: USH 12

General Location: CTH M - USH 10

Construction Company: Mathy Construction Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes	Slippage	
			Len	Segment				1000 lin ft	25/Seg	Crack Severity	Crack Severity	1	2	3						
820TH ST	760TH AVE	N	0.92	Random	0.70	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	
760TH AVE	CTH O	N	0.51	Control	0.30	0	0	0	0	23	0	0	0	0	0	0.07	0	0	0	0
760TH AVE	CTH O	N	0.51	Random	0.40	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0
CTH O	920TH ST	N	1.26	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
CTH O	920TH ST	N	1.26	Random	0.90	0	0	0	0	10	0	0	2	0	0	0.06	0	0	0	0
920TH ST)NO 2ND SURVEY)	END WARRANTY	N	0.43	Control	0.30	0	0	0	0	6	0	0	6	0	0	0.06	0	0	0	0
920TH ST)NO 2ND SURVEY)	END WARRANTY	N	0.43			0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
END WARRANTY (NO PDI S)	CEMETERY RD	N	0.20			0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
END WARRANTY (NO PDI S)	CEMETERY RD	N	0.20			0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0

AC Warranty Report 2011

5W60083

Project ID: 8100-06-73

County: DUNN

Highway: STH 25

General Location: CTH D - STH 170

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage					
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more					
											1000 lin ft			25/Seg			0.25 in. In Depth					
											1	2	3	1	2	3	1% of Segment Length (5.28')					
LEED IN (NO PDI S)	BEG WARRANTY	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0
LEED IN (NO PDI S)	BEG WARRANTY	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0
BEG WARRANTY	STH 29E	N	1.02	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
BEG WARRANTY	STH 29E	N	1.02	Random	0.50	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
STH 29E	PIER/STCR CO LN	N	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
STH 29E	PIER/STCR CO LN	N	1.00	Random	0.80	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
PIER/STCR CO LN	10TH AVE	N	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
PIER/STCR CO LN	10TH AVE	N	1.00	Random	0.70	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
10TH AVE	20TH AVE	N	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
10TH AVE	20TH AVE	N	1.00	Random	0.40	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
20TH AVE	30TH AVE	N	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
20TH AVE	30TH AVE	N	1.00	Random	0.80	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
30TH AVE	CTH N	N	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0
30TH AVE	CTH N	N	1.00	Random	0.50	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0
CTH N	END WARRANTY	N	0.66	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
CTH N	END WARRANTY	N	0.66	Random	0.40	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
END WARRANTY	LEED OUT(NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0
END WARRANTY	LEED OUT(NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0

AC Warranty Report 2011

5W60084

Project ID: 1050-03-74

County: CHIPPEWA

Highway: STH 124

General Location: Bus 29 Over - STH 124

Construction Company: Chippewa Concrete Services, INC.

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any							
											Longitudinal Cracking															
											1000 lin ft															
											Crack Severity			Crack Severity												
											1	2	3	1	2	3										
LEED IN (NO PDI S)	CTH M	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0					
LEED IN (NO PDI S)	CTH M	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0					
CTH M	CTH CF	E	0.86	Control	0.30	0	0	0	0	0	0	0	9	1	0	0	0.08	0	0	0	0					
CTH M	CTH CF	E	0.86	Random	0.60	0	0	0	0	89	0	0	14	0	0	0	0.08	0	0	0	0					
CTH CF	CTH M	E	0.91	Control	0.30	0	0	0	0	14	0	0	7	0	0	0	0.06	0	0	0	0					
CTH CF	CTH M	E	0.91	Random	0.70	0	0	0	0	0	0	0	7	0	0	0	0.06	0	0	0	0					
CTH M	WARNER RD	E	0.89	Control	0.30	0	0	0	0	0	0	0	7	0	0	0	0.06	0	0	0	0					
CTH M	WARNER RD	E	0.89	Random	0.50	0	0	0	0	0	0	0	6	1	0	0	0.06	0	0	0	0					
WARNER RD	TN BRDG.CR./FAIR	E	0.65	Control	0.30	0	0	0	0	40	0	0	9	1	0	0	0.06	0	0	0	0					
WARNER RD	TN BRDG.CR./FAIR	E	0.65	Random	0.40	0	0	0	0	0	0	0	7	0	0	0	0.06	0	0	0	0					
TN BRDG.CR./FAIR	CRANBERRY RD	E	1.26	Control	0.30	0	0	0	0	0	0	0	8	0	0	0	0.06	0	0	0	0					
TN BRDG.CR./FAIR	CRANBERRY RD	E	1.26	Random	1.00	0	0	0	0	14	0	0	5	0	0	0	0.06	0	0	0	0					
CRANBERRY RD	S. CENTER RD	E	1.65	Control	0.30	0	0	0	0	0	0	0	5	0	0	0	0.06	0	0	0	0					
CRANBERRY RD	S. CENTER RD	E	1.65	Random	1.30	0	0	0	0	0	0	0	5	0	0	0	0.06	0	0	0	0					
S. CENTER RD	OAK LANE	E	1.03	Control	0.30	0	0	0	0	0	0	0	4	2	0	0	0.06	0	0	0	0					
S. CENTER RD	OAK LANE	E	1.03	Random	0.80	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0					
OAK LANE	CTH YY	E	1.37	Control	0.30	0	0	0	0	0	0	0	8	0	0	0	0.07	0	0	0	0					
OAK LANE	CTH YY	E	1.37	Random	0.90	0	0	0	0	0	0	0	5	0	0	0	0.07	0	0	0	0					
CTH YY	USH 10	E	0.73	Control	0.30	0	0	0	0	88	0	0	18	0	0	0	0.07	0	0	0	0					

AC Warranty Report 2011

5W60084

Project ID: 1050-03-74

County: CHIPPEWA

Highway: STH 124

General Location: Bus 29 Over - STH 124

Construction Company: Chippewa Concrete Services, INC.

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	150 lineal feet of patching per segment	Potholes Slippage				
			Len	Segment				1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
CTH YY	USH 10	E	0.73	Random	0.40	0	0	0	0	11	0	0	13	0	0	0.07	0	0	0				
USH 10	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.18	0	0	0				
USH 10	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.18	0	0	0				

AC Warranty Report 2011

5W60095

Project ID: 7220-05-72

County: PEPIN

Highway: STH 25

General Location: Ush 10 - North County Line

Construction Company: Monarch Paving Company

Construction Year:

2010

Warranty Termination Year:

2015

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
Block Cracking	Edge Raveling	Flushing	Block Cracking	Edge Raveling	Flushing	1	2	3	1	2	3	1	2	3	0.25 in. In Depth	0.25 in. In Depth	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Any				
USH 10E	BEG Warranty No PDI	N	0.20	Control	0.00	0	0	0	0	0	0	0	0	0	0.17	0	0	0	0				
USH 10E	BEG Warranty No PDI	N	0.20	Random	0.00	0	0	0	0	0	0	0	0	0	0.17	0	0	0	0				
BEG Warranty No PDI	CTH D	N	0.63	Control	0.30	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0				
BEG Warranty No PDI	CTH D	N	0.63	Random	0.50	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0				
CTH D	S. PRAIRIE LA	N	1.02	Control	0.30	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0				
CTH D	S. PRAIRIE LA	N	1.02	Random	0.70	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0				
S. PRAIRIE LA	INGRAM RD	N	1.17	Control	0.30	0	0	0	0	0	0	1	0	0	0.05	0	0	0	0				
S. PRAIRIE LA	INGRAM RD	N	1.17	Random	0.40	0	0	0	0	0	0	0	0	0	0.05	0	0	54	0				
INGRAM RD	PEPIN/DUNN CO LN	N	1.37	Control	0.30	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0				
INGRAM RD	PEPIN/DUNN CO LN	N	1.37	Random	0.90	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0				

AC Warranty Report 2011

5W60096

Project ID: 7090-05-64

County: DUNN

Highway: USH 12

General Location: STH 29 - STH 312

Construction Company: Monarch Paving Company

Construction Year:

2010

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage			
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more			
											1000 lin ft			25/Seg			0.25 in. In Depth			
											1	2	3	1	2	3	1% of Segment Length (5.28')			
555TH ST	BEG Warranty	E	0.54	Control	0.00	0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0
555TH ST	BEG Warranty	E	0.54	Random	0.00	0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0
BEG Warranty	CTH H(HOLLY AVE)	E	0.58	Control	0.30	0	0	0	0	0	0	0	9	0	0	0	0.05	0	0	0
BEG Warranty	CTH H(HOLLY AVE)	E	0.58	Random	0.40	0	0	0	0	139	0	0	22	0	0	0	0.05	0	0	0
CTH H(HOLLY AVE)	970TH ST	E	1.07	Control	0.30	0	0	0	0	0	0	0	5	0	0	0	0.04	0	0	0
CTH H(HOLLY AVE)	970TH ST	E	1.07	Random	0.60	0	0	0	0	126	0	0	0	0	0	0	0.04	0	0	0
970TH ST	DUNN/CHIP CO LN	E	1.03	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0
970TH ST	DUNN/CHIP CO LN	E	1.03	Random	0.90	0	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0
DUNN/CHIP CO LN	COUNTY LINE RD(NO AC	E	1.24	Control	0.30	0	0	0	0	0	0	0	3	0	0	0	0.04	0	0	0
DUNN/CHIP CO LN	COUNTY LINE RD(NO AC	E	1.24	Random	0.90	0	0	0	0	0	0	0	11	0	0	0	0.04	0	0	0
COUNTY LINE RD(NO ACC)	USH 12W(BEG DIV)	E	2.02	Control	0.30	0	0	0	0	0	0	0	10	0	0	0	0.04	0	0	0
COUNTY LINE RD(NO ACC)	USH 12W(BEG DIV)	E	2.02	Random	1.10	0	0	0	0	21	0	0	24	0	0	0	0.04	0	0	0
USH 12W(BEG DIV)	LEAD OUT NO PDI	E	0.20	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0
USH 12W(BEG DIV)	LEAD OUT NO PDI	E	0.20	Random	0.00	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0

AC Warranty Report 2011

5W60097

Project ID: 1540-03-62

County: ST. CROIX

Highway: STH 65

General Location: STH 35 - USH 12

Construction Company: B.R. Amon and Sons

Construction Year:

2010

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage		
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more		
											1000 lin ft			25/Seg			0.25 in. In Depth		
											Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity
			Block	Edge	Flushing	Cracking	Raveling	1	2	3	1	2	3	1	2	3	0.25 in. In Depth	1% of Segment Length (5.28')	150 lineal feet of patching per segment
LEAD IN NO PDI	STH 65S(END DIV)	N	0.20	Control	0.00			0	0	0	0	0	0	0	0	0.07	0	0	0
LEAD IN NO PDI	STH 65S(END DIV)	N	0.20	Random	0.00			0	0	0	0	0	0	0	0	0.07	0	0	0
STH 65S(END DIV)	CTH SS	N	1.41	Control	0.30			0	0	0	0	0	0	7	0	0	0	0.07	0
STH 65S(END DIV)	CTH SS	N	1.41	Random	1.10			0	0	0	0	0	0	9	0	0	0	0.07	0
CTH SS	LIBERTY RD	N	1.29	Control	0.30			0	0	0	0	0	0	7	0	0	0	0.06	0
CTH SS	LIBERTY RD	N	1.29	Random	0.70			0	0	0	0	0	0	8	0	0	0	0.06	0
30TH AVE	COULLEE TR	N	1.33	Control	0.30			0	0	0	0	0	0	8	0	0	0	0.07	0
30TH AVE	COULLEE TR	N	1.33	Random	0.60			0	0	0	0	0	0	4	0	0	0	0.07	0
COULLEE TR	CTH N	N	1.29	Control	0.30			0	0	0	0	0	0	2	0	0	0	0.07	0
COULLEE TR	CTH N	N	1.29	Random	0.80			0	0	0	0	0	0	9	0	0	0	0.07	0
CTH N	194 STR	N	1.25	Control	0.30			0	0	0	0	0	0	3	0	0	0	0.08	0
CTH N	194 STR	N	1.25	Random	0.80			0	0	0	0	0	0	4	0	0	0	0.08	0
CTH TT	USH 12	N	0.98	Control	0.30			0	0	0	0	0	0	3	0	0	0	0.08	0
CTH TT	USH 12	N	0.98	Random	0.50			0	0	0	0	0	0	4	0	0	0	0.08	0
USH 12	LEAD OUT NO PDI	N	0.20	Control	0.00			0	0	0	0	0	0	0	0	0	0.28	0	0
USH 12	LEAD OUT NO PDI	N	0.20	Random	0.00			0	0	0	0	0	0	0	0	0	0.28	0	0

AC Warranty Report 2011

5W60098

Project ID: 8640-01-70

County: DUNN

Highway: STH 79

General Location: USH 12 - STH 170

Construction Company: B.R. Amon and Sons

Construction Year:

2010

Warranty Termination Year:

2015

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage			
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more			
											1000 lin ft			25/Seg			0.25 in. In Depth			
											Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	
Block Cracking		Edge Raveling		Flushing		1	2	3	1	2	3	1	2	3	1	2	3	1	2	3
USH 12E	BEG Warranty No PDI	N	0.20	Control	0.00	0	0	0	0	0	0	0	0	0	0	0.35	0	0	0	0
USH 12E	BEG Warranty No PDI	N	0.20	Random	0.00	0	0	0	0	0	0	0	0	0	0	0.35	0	0	0	0
BEG Warranty No PDI	730TH AVE	N	1.33	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
BEG Warranty No PDI	730TH AVE	N	1.33	Random	0.60	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
730TH AVE	770TH AVE	N	1.05	Control	0.20	0	0	0	0	0	0	1	0	0	0	0.06	0	0	0	0
730TH AVE	770TH AVE	N	1.05	Random	0.40	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
770TH AVE	810TH AVE	N	1.29	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
770TH AVE	810TH AVE	N	1.29	Random	1.00	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
810TH AVE	840TH AVE	N	0.76	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
810TH AVE	840TH AVE	N	0.76	Random	0.50	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
840TH AVE	890TH AVE	N	1.33	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
840TH AVE	890TH AVE	N	1.33	Random	0.80	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
890TH AVE	CTH J	N	0.71	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
890TH AVE	CTH J	N	0.71	Random	0.40	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
CTH J	944TH AVE	N	1.04	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
CTH J	944TH AVE	N	1.04	Random	0.60	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
944TH AVE	STH 170E	N	1.64	Control	0.30	0	0	0	0	0	0	1	0	0	0	0.06	0	0	0	0
944TH AVE	STH 170E	N	1.64	Random	1.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0
STH 170E	LEAD OUT NO PDI	N	0.20	Control	0.00	0	0	0	0	0	0	0	0	0	0	0.32	0	0	0	0

AC Warranty Report 2011

5W60098

Project ID: 8640-01-70

County: DUNN

Highway: STH 79

General Location: USH 12 - STH 170

Construction Company: B.R. Amon and Sons

Construction Year:

2010

Warranty Termination Year:

2015

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes	Slippage						
			Len	Segment				1000 lin ft			25/Seg														
								Crack Severity			Crack Severity														
STH 170E	LEAD OUT NO PDI	N	0.20	Random	0.00	0	0	0	0	0	0	0	0	0	0	0.32	0	0	0	0					

Block Cracking	Edge Raveling	Flushing
Alligator Cracking	1% of the Segment Area (126.72 sf)	10% of Segment Length (52.8')

AC Warranty Report 2011

5W60099

Project ID: 7080-05-72

County: CLARK

Highway: USH 12

General Location: USH 10 - Merrill ST

Construction Company: Mathy Construction Company

Construction Year:

2010

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage							
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more							
											1000 lin ft			25/Seg			0.25 in. In Depth							
											Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity					
			Block	Edge	Flushing	Cracking	Raveling	1	2	3	1	2	3	1	2	3	0.25 in. In Depth	1% of Segment Length (5.28')	150 lineal feet of patching per segment					
LEAD IN	USH 10E	E	0.20	Control	0.00			0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0		
LEAD IN	USH 10E	E	0.20	Random	0.00			0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0	
USH 10E	FAIR VIEW RD	E	1.95	Control	0.30			0	0	0	0	0	0	2	0	0	0	0.06	0	0	0	0	0	
USH 10E	FAIR VIEW RD	E	1.95	Random	1.10			0	0	0	0	0	0	7	0	0	0	0.06	0	0	0	0	0	
FAIR VIEW RD	SECTION LINE	E	1.17	Control	0.30			0	0	0	0	0	0	4	0	0	0	0.06	0	0	0	0	0	
FAIR VIEW RD	SECTION LINE	E	1.17	Random	0.50			0	0	0	0	0	0	7	0	0	0	0.06	0	0	0	0	0	
SECTION LINE	CTH B	E	1.28	Control	0.30			0	0	0	0	6	0	0	8	1	0	0	0.06	0	0	0	0	0
SECTION LINE	CTH B	E	1.28	Random	0.80			0	0	0	0	0	0	0	12	0	0	0	0.06	0	0	0	0	0
CTH B	CTH B	E	0.90	Control	0.30			0	0	0	0	0	0	0	8	0	0	0	0.06	0	0	0	0	0
CTH B	CTH B	E	0.90	Random	0.40			0	0	0	0	0	0	0	3	0	0	0	0.06	0	0	0	0	0
CTH B	CLARK/JACK CO LN	E	1.50	Control	0.30			0	0	0	0	0	0	0	6	0	0	0	0.06	0	0	0	0	0
CTH B	CLARK/JACK CO LN	E	1.50	Random	1.00			0	0	0	0	0	0	0	4	0	0	0	0.06	0	0	0	0	0
CLARK/JACK CO LN	SECTION LINE	E	1.01	Control	0.30			0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
CLARK/JACK CO LN	SECTION LINE	E	1.01	Random	0.60			0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
SECTION LINE	DUNLAP RD	E	0.96	Control	0.30			0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
SECTION LINE	DUNLAP RD	E	0.96	Random	0.70			0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0	0	0
DUNLAP RD	HARDWOOD RD	E	0.84	Control	0.30			0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0
DUNLAP RD	HARDWOOD RD	E	0.84	Random	0.50			0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0
HARDWOOD RD	End Warranty NO PDI	E	1.34	Control	0.30			0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0

AC Warranty Report 2011

5W60099

Project ID: 7080-05-72

County: CLARK

Highway: USH 12

General Location: USH 10 - Merrill ST

Construction Company: Mathy Construction Company

Construction Year:

2010

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	150 lineal feet of patching per segment	Potholes Slippage						
			Len	Segment				1000 lin ft			25/Seg														
								Crack Severity			Crack Severity														
HARDWOOD RD	End Warranty NO PDI	E	1.34	Random	0.90	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0						
End Warranty NO PDI	STH 95E	E	0.29	Control	0.00	0	0	0	0	0	0	0	0	0	0.17	0	0	0	0						
End Warranty NO PDI	STH 95E	E	0.29	Random	0.00	0	0	0	0	0	0	0	0	0	0.17	0	0	0	0						

AC Warranty Report 2011

5W60100

Project ID: 8110-04-64

County: CHIPPEWA

Highway: STH 64

General Location: West Co. Line - STH 40

Construction Company: Monarch Paving Company

Construction Year:

2010

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage			
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment			
											1000 lin ft			25/Seg			0.25 in. In Depth			
											1	2	3	1	2	3	1% of Segment Length (5.28')			
970TH ST(DUNN/CHIP)	22ND ST	E	1.30	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
970TH ST(DUNN/CHIP)	22ND ST	E	1.30	Random	0.90	0	0	0	0	0	0	0	1	0	0	0	0.05	0	0	0
22ND ST	25TH ST	E	0.73	Control	0.30	0	0	0	0	0	0	0	2	0	0	0	0.04	0	0	0
22ND ST	25TH ST	E	0.73	Random	0.50	0	0	0	0	0	0	0	1	0	0	0	0.04	0	0	0
25TH ST	CTH DD	E	1.31	Control	0.30	0	0	0	0	0	0	0	1	0	0	0	0.05	0	0	0
25TH ST	CTH DD	E	1.31	Random	1.10	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0
CTH DD	CTH Q	E	2.01	Control	0.30	0	0	0	0	0	0	0	1	0	0	0	0.06	0	0	0
CTH DD	CTH Q	E	2.01	Random	1.40	0	0	0	0	0	0	0	1	0	0	0	0.06	0	0	0
CTH Q	70TH ST	E	0.94	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0
CTH Q	70TH ST	E	0.94	Random	0.60	0	0	0	0	0	0	0	1	0	0	0	0.06	0	0	0
70TH ST	USH 53 STR	E	1.09	Control	0.30	0	0	0	0	0	0	0	3	0	0	0	0.06	0	0	0
70TH ST	USH 53 STR	E	1.09	Random	0.70	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0
USH 53 STR	CTH SS	E	0.71	Control	0.30	0	0	0	0	0	0	0	4	0	0	0	0.08	0	0	0
USH 53 STR	CTH SS	E	0.71	Random	0.40	0	0	0	0	0	0	0	7	0	0	0	0.08	0	0	0
CTH SS	END Warranty	E	1.46	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0
CTH SS	END Warranty	E	1.46	Random	1.00	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0
END Warranty	LEAD OUT NO PDI	E	0.20	Control	0.00	0	0	0	0	0	0	0	0	0	0	0.19	0	0	0	0
END Warranty	LEAD OUT NO PDI	E	0.20	Random	0.00	0	0	0	0	0	0	0	0	0	0	0.19	0	0	0	0

AC Warranty Report 2011

5W60101

Project ID: 1520-06-73

County: CLARK

Highway: USH 10

General Location: Bachelors Ave - STH 72 South

Construction Company: American Asphalt

Construction Year:

2010

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Potholes		
			Len	Segment								150 lineal feet of patching per segment	Slipage			
			Block Cracking	Alligator Cracking								0.25 in. In Depth	Any			
			1000 lin ft	25/Seg												
Beg Warranty	CTH B	E	0.55	Control	0.30	0	0	0	0	0	0	0.00	0	0	0	0
Beg Warranty	CTH B	E	0.55	Random	0.40	0	0	0	0	0	0	0.00	0	0	0	0
CTH B	COLUMBIA RD	E	1.13	Control	0.30	0	0	0	0	0	0	0.03	0	0	0	0
CTH B	COLUMBIA RD	E	1.13	Random	0.70	0	0	0	0	0	0	0.03	0	0	0	0
COLUMBIA RD	COLLIER RD	E	1.03	Control	0.30	0	0	0	0	0	0	0.03	0	0	0	0
COLUMBIA RD	COLLIER RD	E	1.03	Random	0.50	0	0	0	0	0	0	0.03	0	0	0	0
COLLIER RD	CTH G	E	1.61	Control	0.30	0	0	0	0	0	0	0.04	0	0	0	0
COLLIER RD	CTH G	E	1.61	Random	1.10	0	0	0	0	0	0	0.04	0	0	0	0
CTH G	SIDNEY RD	E	1.29	Control	0.30	0	0	0	0	0	0	0.03	0	0	0	0
CTH G	SIDNEY RD	E	1.29	Random	0.70	0	0	0	0	0	3	0	0	0.03	0	0
SIDNEY RD	RIVER RD	E	1.01	Control	0.30	0	0	0	0	0	0	0.03	0	0	0	0
SIDNEY RD	RIVER RD	E	1.01	Random	0.50	0	0	0	0	0	0	0.03	0	0	0	0
RIVER RD	End Warranty	E	0.98	Control	0.30	0	0	0	0	0	0	0.04	0	0	0	0
RIVER RD	End Warranty	E	0.98	Random	0.60	0	0	0	0	0	0	0.04	0	0	0	0
End Warranty	HEWETT ST	E	0.13	Control	0.00	0	0	0	0	0	0	0.10	0	0	0	0
End Warranty	HEWETT ST	E	0.13	Random	0.00	0	0	0	0	0	0	0.10	0	0	0	0

AC Warranty Report 2011

5W60107

Project ID: 7070-04-70

County: CHIPPEWA

Highway: STH 27

General Location: Holcombe Flowage Bridge B-09-273

Construction Company: Lunda Construction

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
Block Cracking	Edge Raveling	Flushing	1	2	3	1	2	3	1	2	3	0	0.11	0	0	0	0	0					
Alligator Cracking	Segment Area (126.72 sf)	(105.6')																					
290TH AVE	BEG Warranty	N	0.30			0	0	0	0	0	0	0	0.11	0	0	0	0	0					
290TH AVE	BEG Warranty	N	0.30			0	0	0	0	0	0	0	0.11	0	0	0	0	0					
BEG Warranty	END Warranty	N	0.62	Control	0.10	0	0	0	0	0	0	0	0.09	0	0	0	0	0					
BEG Warranty	END Warranty	N	0.62	Random	0.40	0	0	0	0	0	0	0	0.09	0	0	0	0	0					
END Warranty	303RD AVE	N	0.38			0	0	0	0	0	0	0	0.13	0	0	0	0	0					
END Warranty	303RD AVE	N	0.38			0	0	0	0	0	0	0	0.13	0	0	0	0	0					

AC Warranty Report 2011

5W80055

Project ID: 8150-19-71

County: DOUGLAS

Highway: STH 27

General Location: BAYFIELD CO LINE N 11.03 M - RUSH L

Construction Company: James Peterson & Sons

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any							
											Longitudinal Cracking															
											1000 lin ft															
											Crack Severity			Crack Severity												
						1	2	3	1	2	1	2	3	1	2	3	0.25 in. In Depth	1% of Segment Length (5.28')	0.25 in. In Depth	1% of Segment Length (5.28')	Any					
LEED IN (NO PDI S)	BAYF/DOUGLAS CO LN	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0					
LEED IN (NO PDI S)	BAYF/DOUGLAS CO LN	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0					
BAYF/DOUGLAS CO LN	SECTION LINE	N	1.63	Control	0.30	0	0	0	0	14	0	0	2	0	0	0	0.07	0	0	0	0					
BAYF/DOUGLAS CO LN	SECTION LINE	N	1.63	Random	1.20	0	0	0	0	350	0	0	7	0	0	0	0.07	0	0	0	0					
SECTION LINE	BEAUREGARD LK RD	N	1.35	Control	0.30	0	0	0	0	310	0	0	7	0	0	0	0.06	0	0	0	0					
SECTION LINE	BEAUREGARD LK RD	N	1.35	Random	0.90	0	0	0	0	120	0	0	4	0	0	0	0.06	0	0	0	0					
BEAUREGARD LK RD	CHENEY LAKE RD	N	0.57	Control	0.30	0	0	0	0	515	0	0	8	0	0	0	0.07	0	0	0	0					
BEAUREGARD LK RD	CHENEY LAKE RD	N	0.57	Random	0.40	0	0	0	0	326	0	0	7	0	0	0	0.07	0	0	0	0					
CHENEY LAKE RD	MURRAY LAKE RD	N	1.00	Control	0.30	0	0	0	0	379	0	0	5	0	0	0	0.07	0	0	0	0					
CHENEY LAKE RD	MURRAY LAKE RD	N	1.00	Random	0.50	0	0	0	0	372	0	0	8	1	0	0	0.07	0	0	0	0					
MURRAY LAKE RD	CTH S	N	1.03	Control	0.30	0	0	0	0	277	0	0	4	0	0	0	0.06	0	0	0	0					
MURRAY LAKE RD	CTH S	N	1.03	Random	0.60	0	0	0	0	317	0	0	8	0	1	0	0.06	0	0	0	0					
CTH S	MOTTS RD INT	N	0.98	Control	0.30	0	0	0	0	170	0	0	9	0	0	0	0.05	0	0	0	0					
CTH S	MOTTS RD INT	N	0.98	Random	0.80	0	0	0	0	115	0	0	5	0	0	0	0.05	0	0	0	0					
MOTTS RD INT	RADIO STATION RD	N	1.00	Control	0.30	0	0	0	0	234	0	0	4	0	0	0	0.06	0	0	0	0					
MOTTS RD INT	RADIO STATION RD	N	1.00	Random	0.50	0	0	0	0	209	0	0	9	0	1	0	0.06	0	0	0	0					
RADIO STATION RD	SECTION LINE	N	1.00	Control	0.30	0	0	0	0	62	0	0	3	0	0	0	0.07	0	0	0	0					
RADIO STATION RD	SECTION LINE	N	1.00	Random	0.80	0	0	0	0	163	0	0	4	0	0	0	0.07	0	0	0	0					
SECTION LINE	SECTION LINE	N	0.92	Control	0.30	0	0	0	0	66	0	0	1	0	0	0	0.08	0	0	0	0					

AC Warranty Report 2011

5W80055

Project ID: 8150-19-71

County: DOUGLAS

Highway: STH 27

General Location: BAYFIELD CO LINE N 11.03 M - RUSH L

Construction Company: James Peterson & Sons

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes	Slippage		
			Len	Segment				1000 lin ft	25/Seg	Crack Severity	Crack Severity	1	2	3							
SECTION LINE	SECTION LINE	N	0.92	Random	0.70	0	0	0	0	61	0	0	3	0	0	0	0.08	0	0	0	0
SECTION LINE	END WARRANTY	N	0.40	Control	0.10	0	0	0	0	190	0	0	6	1	0	0	0.08	0	0	0	0
SECTION LINE	END WARRANTY	N	0.40	Random	0.20	0	0	0	0	127	0	0	7	0	1	0	0.08	0	0	0	0
END WARRANTY	LEED OUT (NO PDIS)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.17	0	0	0	0
END WARRANTY	LEED OUT (NO PDIS)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.17	0	0	0	0

AC Warranty Report 2011

5W80056

Project ID: 8060-01-64

County: POLK

Highway: STH 35

General Location: 3rd AVENUE - USH 8

Construction Company: Monarch Paving

Construction Year:

2006

Warranty Termination Year:

2011

Construction Year:		2006		Warranty Termination Year:		2011		Crack Data Summary												Rutting			Surface Raveling		
From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Flushing	Edge Raveling	Longitudinal Distortion	Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more			150 lineal feet of patching per segment					
											1000 lin ft			25/Seg			1% of Segment Length (5.28')			0.25 in. In Depth					
											Crack Severity			Crack Severity			1% of Segment Length (5.28')			1% of Segment Length (5.28')					
						1	2	3	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3		
LEED IN (NO PDI S)	STH 243 INT L	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0	0.24	0	0	0	0	0	0	
LEED IN (NO PDI S)	STH 243 INT L	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0	0.24	0	0	0	0	0	0	
STH 243 INT L	TN OF OSCEOLA	N	1.17	Control	0.30	0	0	0	0	491	0	0	8	0	0	0	0	0.12	0	0	0	20	0	0	
STH 243 INT L	TN OF OSCEOLA	N	1.17	Random	0.90	0	0	0	0	527	0	0	8	0	0	0	0	0.12	0	0	0	0	0	0	
TN OF OSCEOLA	248TH ST INT	N	1.46	Control	0.30	0	0	26	0	527	0	0	7	0	0	0	0	0.12	0	0	0	0	0	0	
TN OF OSCEOLA	248TH ST INT	N	1.46	Random	1.20	0	0	0	0	527	0	0	6	0	0	0	0	0.12	0	0	0	0	0	0	
248TH ST INT	240TH ST INT	N	0.75	Control	0.30	0	0	12	0	527	0	0	10	0	0	0	0	0.09	0	0	0	0	0	0	
248TH ST INT	240TH ST INT	N	0.75	Random	0.60	17	0	0	0	527	0	0	8	0	0	0	0	0.09	0	0	0	0	0	0	
240TH ST INT	CTH F INT	N	1.19	Control	0.30	0	0	0	0	527	0	0	17	0	0	0	0	0.12	0	0	0	0	0	0	
240TH ST INT	CTH F INT	N	1.19	Random	0.70	0	0	0	0	527	0	0	28	0	0	0	0	0.12	0	0	0	0	0	0	
CTH F INT	113TH AVE	N	1.28	Control	0.30	0	0	0	0	478	0	0	14	0	0	0	0	0.11	0	0	0	0	0	0	
CTH F INT	113TH AVE	N	1.28	Random	0.90	0	0	0	0	576	0	0	13	0	0	0	0	0.11	0	0	0	0	0	0	
113TH AVE	CTH S INT	N	0.81	Control	0.30	0	0	0	0	0	527	0	8	1	0	0	0	0.11	0	0	0	0	0	0	
113TH AVE	CTH S INT	N	0.81	Random	0.60	0	0	0	0	541	0	0	13	0	0	0	0	0.11	0	0	0	0	0	0	
CTH S INT	STH 35S(BEG DIV)	N	0.69	Control	0.30	0	0	0	0	425	0	0	8	0	0	0	0	0.15	0	0	0	0	0	0	
CTH S INT	STH 35S(BEG DIV)	N	0.69	Random	0.50	0	0	0	0	278	0	0	5	0	0	0	0	0.15	0	0	0	0	0	0	
STH 35S(BEG DIV)	END WARRANTY	N	0.34	Control	0.10	0	0	0	0	507	0	0	6	0	1	0	0	0.11	0	0	0	0	0	0	
STH 35S(BEG DIV)	END WARRANTY	N	0.34	Random	0.20	0	0	0	0	0	527	0	7	0	0	0	0	0.11	0	0	0	0	0	0	
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0	0	

AC Warranty Report 2011

5W80056

Project ID: 8060-01-64

County: POLK

Highway: STH 35

General Location: 3rd AVENUE - USH 8

Construction Company: Monarch Paving

Construction Year:

2006

Warranty Termination Year:

2011

AC Warranty Report 2011

5W80057

Project ID: 8010-37-71

County: BURNETT

Highway: STH 35

General Location: FROM WEBSTER NORTHERLY 7.8 MILE

Construction Company: Hoffman Construction

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Potholes	Slippage						
											Longitudinal Cracking										
											1000 lin ft										
											25/Seg										
						1		2		3		1		2		3					
LEED IN (NO PDI S)	CTH X	N	0.06			0	0	0	0	0	0	0	0	0	0.07	0	0	0			
LEED IN (NO PDI S)	CTH X	N	0.06			0	0	0	0	0	0	0	0	0	0.07	0	0	0			
CTH X	W.OAK ST INT	N	0.99	Control	0.30	0	0	0	0	679	0	0	23	0	0	0.06	0	0			
CTH X	W.OAK ST INT	N	0.99	Random	0.60	0	0	0	0	509	0	0	21	0	1	0	0.06	0			
W.OAK ST INT	CTH A INT	N	0.75	Control	0.30	0	0	0	0	648	0	0	28	0	0	0	0.06	0			
W.OAK ST INT	CTH A INT	N	0.75	Random	0.60	0	0	0	0	0	0	0	0	0	0	0.06	0	0			
CTH A INT	LOG GABLES RD	N	1.16	Control	0.30	0	0	0	0	0	0	0	1	0	0	0	0.06	0			
CTH A INT	LOG GABLES RD	N	1.16	Random	0.80	0	0	0	0	0	0	0	0	0	0	0	0.06	0			
LOG GABLES RD	CTH U INT	N	1.53	Control	0.30	0	0	239	0	5	0	0	0	0	0	0.07	0	0			
LOG GABLES RD	CTH U INT	N	1.53	Random	1.30	0	0	0	0	0	0	0	0	0	0	0.07	0	0			
CTH U INT	SECTION LINE	N	1.45	Control	0.30	0	0	70	0	0	0	0	0	0	0	0.06	0	0			
CTH U INT	SECTION LINE	N	1.45	Random	1.20	0	0	268	0	36	0	0	2	0	0	0.06	0	0			
SECTION LINE	HAYDEN LAKE RD	N	1.05	Control	0.30	0	0	85	0	0	0	0	0	0	0	0.06	0	0			
SECTION LINE	HAYDEN LAKE RD	N	1.05	Random	0.80	4	0	0	0	4	0	0	2	0	0	0.06	0	0			
HAYDEN LAKE RD	LONG LAKE RD INT	N	1.32	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0			
HAYDEN LAKE RD	LONG LAKE RD INT	N	1.32	Random	1.10	0	0	0	0	6	0	5	0	0	0	0.06	0	0			
LONG LAKE RD INT	END WARRANTY	N	0.82	Control	0.30	0	0	0	0	3	0	0	0	0	0	0.07	0	0			
LONG LAKE RD INT	END WARRANTY	N	0.82	Random	0.70	0	0	58	0	122	0	0	0	0	0	0.07	0	0			
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0.30	0	0	0			

AC Warranty Report 2011

5W80057

Project ID: 8010-37-71

County: BURNETT

Highway: STH 35

General Location: FROM WEBSTER NORTHERLY 7.8 MILE

Construction Company: Hoffman Construction

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect	Len	Test Segment	Dist to Seg
END WARRANTY	LEED OUT (NO PDI'S)	N	0.06			

Patching	Transverse Distortion	Slight 3 or more segregated areas per segment	0.25 in. In Depth	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Any	Surface Raveling	Longitudinal Distortion	Rutting	Potholes	Slippage
							Longitudinal Cracking	Transverse Cracking	1000 lin ft	25/Seg	
							Crack Severity	Crack Severity	1	2	3
Block Cracking	Edge Raveling	10% of Segment Length (52.8')	20% of Segment Length (105.6')				0	0	0	0	0
Alligator Cracking		1% of the Segment Area (126.72 sf)					0	0	0	0	0
							0	0	0.30	0	0

AC Warranty Report 2011

5W80058

Project ID: 8030-04-71

County: POLK

Highway: STH 46

General Location: FROM BALSAM LAKE NORTHERLY 7.5

Construction Company: Monarch Paving

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any						
											Longitudinal Cracking														
											1000 lin ft														
											Crack Severity														
											1	2	3	1	2	3	0.25 in. In Depth	1% of Segment Length (5.28')							
LEED IN (NO PDI S)	BEGIN WARRANTY	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0				
LEED IN (NO PDI S)	BEGIN WARRANTY	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0			
BEGIN WARRANTY (NO 2ND S CTH I INT EAST		N	0.29	Control	0.10	0	0	0	0	333	0	6	19	1	0	0	0.00	0	0	0	7	0	0		
CTH I INT EAST	CTH I INT WEST	N	0.88	Control	0.30	40	16	0	0	322	27	17	19	0	0	0	0.12	0	0	0	0	0	0		
CTH I INT EAST	CTH I INT WEST	N	0.88	Random	0.60	0	0	0	0	283	47	0	9	0	0	0	0.12	0	0	0	4	0	0		
CTH I INT WEST	180TH AVE INT	N	1.08	Control	0.30	0	0	0	0	206	0	0	7	0	0	0	0.10	0	0	0	0	0	0		
CTH I INT WEST	180TH AVE INT	N	1.08	Random	0.80	0	0	0	0	138	0	11	7	0	0	0	0.10	0	0	0	0	0	0		
180TH AVE INT	190TH AVE INT	N	1.00	Control	0.30	30	0	0	0	318	0	0	11	0	1	0	0.09	0	0	0	0	0	0		
180TH AVE INT	190TH AVE INT	N	1.00	Random	0.50	24	0	0	0	94	9	10	6	0	0	0	0.09	0	0	0	0	0	0		
190TH AVE INT	200TH AVE INT	N	1.00	Control	0.30	11	0	0	0	443	0	0	5	0	0	0	0.10	0	0	0	0	0	0		
190TH AVE INT	200TH AVE INT	N	1.00	Random	0.60	65	0	0	0	223	40	17	8	2	0	0	0.10	0	0	0	0	0	0		
200TH AVE INT	CTH G INT EAST	N	1.00	Control	0.30	0	0	0	0	28	0	0	5	0	0	0	0.08	0	0	0	0	0	0		
200TH AVE INT	CTH G INT EAST	N	1.00	Random	0.70	0	0	0	0	271	0	19	10	1	0	0	0.08	0	0	0	0	0	0		
CTH G INT EAST	220TH AVE INT	N	1.06	Control	0.30	0	0	0	0	92	0	0	8	0	1	0	0.08	0	0	0	0	0	0		
CTH G INT EAST	220TH AVE INT	N	1.06	Random	0.80	45	0	0	0	40	17	0	8	0	0	0	0.08	0	0	0	8	0	0		
220TH AVE INT	CTH G INT WEST	N	0.78	Control	0.30	0	0	0	0	5	0	0	7	0	0	0	0.11	0	0	0	0	0	0		
220TH AVE INT	CTH G INT WEST	N	0.78	Random	0.60	0	0	0	0	170	0	0	5	0	0	0	0.11	0	0	0	0	0	0		
CTH G INT WEST	STH 35N INT	N	0.70	Control	0.30	0	0	0	0	74	0	0	6	0	0	0	0.10	0	0	0	0	0	0		
CTH G INT WEST	STH 35N INT	N	0.70	Random	0.50	5	0	0	0	17	0	0	6	0	0	0	0.10	0	0	0	0	0	0		

AC Warranty Report 2011

5W80058

Project ID: 8030-04-71

County: POLK

Highway: STH 46

General Location: FROM BALSAM LAKE NORTHERLY 7.5

Construction Company: Monarch Paving

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect	Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Longitudinal Distortion	Transverse Distortion	Patching	Potholes	Slippage								
									1000 lin ft			25/Seg																	
									Crack Severity			Crack Severity																	
Block Cracking		Edge Raveling		Flushing		Alligator Cracking		1		2		3		1		2		3		0.25 in. In Depth		1% of Segment Length (5.28')							
STH 35N INT	LEED OUT (NO PDI S)	N	0.06				0	0	0	0	0	0	0	0	0	0	0	0.21	0	0	0	0	0						
STH 35N INT	LEED OUT (NO PDI S)	N	0.06				0	0	0	0	0	0	0	0	0	0	0	0.21	0	0	0	0	0						

AC Warranty Report 2011

5W80060

Project ID: 8570-13-71-8570-09-71

County: WASHBURN

Highway: STH 48

General Location: ANGUS - BIRCHWOOD

Construction Company: Mathy Construction

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Potholes				
												Block Cracking	Edge Raveling	Flushing	Slippage			
												Alligator Cracking	Crack Severity	Crack Severity	0.25 in. In Depth	Any		
												1000 lin ft	25/Seg	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Slippage		
CTH NN INT (NO PDI S)	BEGIN WARRANTY	E	0.26			0	0	0	0	0	0	0	0	0	0	0	0	
CTH NN INT (NO PDI S)	BEGIN WARRANTY	E	0.26			0	0	0	0	0	0	0	0	0	0	0	0	
BEGIN WARRANTY	TOWN LINER RD	E	0.60	Control	0.30	0	0	0	0	0	0	0	0	0	0.08	0	0	
BEGIN WARRANTY	TOWN LINER RD	E	0.60	Random	0.40	0	0	0	0	0	0	0	0	0	0.08	0	0	
TOWN LINER RD	HEMLOCK RD	E	1.01	Control	0.30	0	0	0	0	0	0	1	0	0	0.11	0	0	
TOWN LINER RD	HEMLOCK RD	E	1.01	Random	0.80	0	0	0	0	0	0	1	0	0	0.11	0	0	
HEMLOCK RD	25 3/4 AVE	E	0.75	Control	0.30	0	0	0	0	0	0	1	0	0	0.10	0	0	
HEMLOCK RD	25 3/4 AVE	E	0.75	Random	0.50	0	0	0	0	0	0	0	0	0	0.10	0	0	
25 3/4 AVE	27TH AVE INT	E	1.25	Control	0.30	0	0	0	0	0	0	0	0	0	0.11	0	0	
25 3/4 AVE	27TH AVE INT	E	1.25	Random	0.90	0	0	0	0	0	0	1	0	0	0.11	0	0	
27TH AVE INT	CTH V INT	E	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0.10	0	0	
27TH AVE INT	CTH V INT	E	1.00	Random	0.60	0	0	0	0	25	0	0	0	0	0.10	0	0	
CTH V INT	29TH AVE INT	E	1.01	Control	0.30	0	0	0	0	0	0	0	0	0	0.10	0	0	
CTH V INT	29TH AVE INT	E	1.01	Random	0.50	0	0	0	0	0	0	0	0	0	0.10	0	0	
29TH AVE INT	BARR/WBRN CO LN	E	1.12	Control	0.30	0	0	0	0	0	0	0	0	0	0.12	0	0	
29TH AVE INT	BARR/WBRN CO LN	E	1.12	Random	0.80	0	0	0	0	64	0	0	2	0	0	0.12	0	0
BARR/WBRN CO LN	RED CEDAR STR	E	0.45	Control	0.20	0	0	0	0	0	0	0	0	0	0.11	0	0	
BARR/WBRN CO LN	RED CEDAR STR	E	0.45	Random	0.30	0	0	0	0	0	0	2	0	0	0	0.11	0	0
RED CEDAR STR	LOCK LOMOND BLVD	E	1.07	Control	0.30	0	0	0	0	0	0	2	0	0	0.08	0	0	

AC Warranty Report 2011

5W80060

Project ID: 8570-13-71-8570-09-71

County: WASHBURN

Highway: STH 48

General Location: ANGUS - BIRCHWOOD

Construction Company: Mathy Construction

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	150 lineal feet of patching per segment	Potholes Slippage				
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
Block Cracking	Edge Raveling	Flushing	Block Cracking	Edge Raveling	Flushing	1	2	3	1	2	3	0	0.08	0	0	0	0	0					
RED CEDAR STR	LOCK LOMOND BLVD	E	1.07	Random	0.70	0	0	0	5	0	0	2	0	0	0	0	0	0					
LOCK LOMOND BLVD	END WARRANTY	E	0.65	Control	0.30	0	0	0	0	9	0	0	3	0	0	0.07	0	0	0				
LOCK LOMOND BLVD	END WARRANTY	E	0.65	Random	0.50	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0				
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.19	0	0	0				
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.19	0	0	0				

AC Warranty Report 2011

5W80061

Project ID: 1560-28-71

County: WASHBURN

Highway: USH 63

General Location: FR TREGO ELY 7.5 MI - SPRINGBROOK

Construction Company: Monarch Paving

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage			
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more			
											1000 lin ft			25/Seg			0.25 in. In Depth			
											Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	
						Block Cracking	Edge Raveling	Flushing		1	2	3	1	2	3	1	2	3		
LEED IN (NO PDI S)	USH 53 INT	N	0.06			0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	
LEED IN (NO PDI S)	USH 53 INT	N	0.06			0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	
USH 53 INT	SAY HI RD	N	2.02	Control	0.30	0	0	0	0	0	0	15	0	0	0	0.07	0	0	0	
USH 53 INT	SAY HI RD	N	2.02	Random	1.50	0	0	0	0	524	0	0	13	0	0	0	0.07	0	0	0
SAY HI RD	CTH E(NORTH RD)	N	1.09	Control	0.30	0	0	0	0	528	0	0	14	0	0	0	0.07	0	0	0
SAY HI RD	CTH E(NORTH RD)	N	1.09	Random	0.70	0	0	0	0	414	0	0	15	1	0	0	0.07	0	0	0
CTH E(NORTH RD)	ANDERSON RD INT	N	1.08	Control	0.30	0	0	0	0	521	0	0	17	0	0	0	0.06	0	0	0
CTH E(NORTH RD)	ANDERSON RD INT	N	1.08	Random	0.80	0	0	0	0	528	0	0	12	0	0	0	0.06	0	0	0
ANDERSON RD INT	CHAPPELL RD INT	N	1.11	Control	0.30	0	0	0	0	527	0	0	14	0	0	0	0.06	0	0	0
ANDERSON RD INT	CHAPPELL RD INT	N	1.11	Random	0.71	0	0	0	0	531	0	0	15	0	0	0	0.06	0	0	0
CHAPPELL RD INT	SECTION LINE	N	1.25	Control	0.30	0	0	0	0	495	0	0	13	0	0	0	0.07	0	0	0
CHAPPELL RD INT	SECTION LINE	N	1.25	Random	0.90	0	0	0	0	528	0	3	14	0	1	0	0.07	0	0	0
SECTION LINE	CTH M INT	N	0.89	Control	0.30	0	0	0	0	517	0	0	15	0	0	0	0.08	0	0	0
SECTION LINE	CTH M INT	N	0.89	Random	0.60	0	0	0	0	525	0	0	13	0	0	0	0.08	0	0	0
CTH M INT	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0
CTH M INT	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0

AC Warranty Report 2011

5W80062

Project ID: 1550-00-61

County: POLK

Highway: USH 63

General Location: CTH J - USH 8

Construction Company: Monarch Paving

Construction Year:

2006

Warranty Termination Year:

2011

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage				
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more				
											1000 lin ft			25/Seg			0.25 in. In Depth				
											1	2	3	1	2	3	1% of Segment Length (5.28')				
CTH J INT (NO PDI S)	BEGIN WARRANTY	N	0.24			0	0	0	0	0	0	0	0	0	0	0	0.21	0	0	0	0
CTH J INT (NO PDI S)	BEGIN WARRANTY	N	0.24			0	0	0	0	0	0	0	0	0	0	0	0.21	0	0	0	0
BEGIN WARRANTY	CTH P INT	N	0.66	Control	0.30	0	0	0	0	565	0	0	10	1	0	0	0.08	0	0	0	0
BEGIN WARRANTY	CTH P INT	N	0.66	Random	0.50	0	0	43	0	715	155	172	11	1	0	0	0.08	0	0	0	0
CTH P INT	15TH ST INT	N	0.89	Control	0.30	181	0	100	0	571	110	96	10	1	0	0	0.10	0	0	0	0
CTH P INT	15TH ST INT	N	0.89	Random	0.70	170	0	17	0	681	50	23	8	0	0	0	0.10	0	0	0	0
15TH ST INT	CTH D LT	N	1.24	Control	0.30	0	0	19	0	642	78	6	10	0	0	0	0.12	0	0	0	40
15TH ST INT	CTH D LT	N	1.24	Random	0.80	34	0	82	0	651	61	82	11	0	0	0	0.12	0	0	0	35
CTH D LT	SECTION LINE	N	1.04	Control	0.30	0	0	0	0	162	709	96	11	2	0	0	0.11	0	0	0	0
CTH D LT	SECTION LINE	N	1.04	Random	0.60	0	0	31	0	667	0	0	16	1	0	0	0.11	0	0	0	0
SECTION LINE	105TH AVE	N	0.48	Control	0.20	0	0	0	0	647	158	10	11	1	2	0	0.10	0	0	62	0
SECTION LINE	105TH AVE	N	0.48	Random	0.30	0	0	8	0	570	45	0	13	0	0	0	0.10	0	0	0	0
105TH AVE	115TH AVE INT	N	1.00	Control	0.30	0	0	0	0	537	0	0	18	1	0	0	0.10	0	0	0	0
105TH AVE	115TH AVE INT	N	1.00	Random	0.60	0	0	19	0	561	0	0	11	1	0	0	0.10	0	0	0	0
115TH AVE INT	USH 8E INT	N	1.38	Control	0.30	0	0	22	0	644	53	0	16	1	0	0	0.12	0	0	0	22
115TH AVE INT	USH 8E INT	N	1.38	Random	1.10	12	0	0	0	543	4	0	10	0	1	0	0.12	0	0	0	25
USH 8E INT	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0
USH 8E INT	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0

AC Warranty Report 2011

5W80063

Project ID: 8090-08-71

County: BARRON

Highway: STH 25

General Location: SOUTH CO LINE - CITY OF BARRON (W

Construction Company: Monarch Paving

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Potholes	Slippage		
											Longitudinal Cracking						
											1000 lin ft						
											25/Seg						
Crack Severity			Crack Severity			Crack Severity			Crack Severity			Crack Severity			0.25 in. In Depth		
LEED IN (NO PDI S)	DUNN/BARR CO LN	N	0.06			0	0	0	0	0	0	0	0	0	0.14	0	0
LEED IN (NO PDI S)	DUNN/BARR CO LN	N	0.06			0	0	0	0	0	0	0	0	0	0.14	0	0
DUNN/BARR CO LN	1ST AVE INT	N	1.17	Control	0.30	0	0	0	39	0	0	2	0	0	0	0.12	0
DUNN/BARR CO LN	1ST AVE INT	N	1.17	Random	0.70	0	0	0	0	17	0	0	0	0	0	0.12	0
1ST AVE INT	CTH A RT	N	0.59	Control	0.30	0	0	0	0	0	0	1	0	0	0	0.13	0
1ST AVE INT	CTH A RT	N	0.59	Random	0.40	0	0	0	0	0	0	5	0	0	0	0.13	0
CTH A RT	2-1/2 AVE INT	N	0.91	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.14	0
CTH A RT	2-1/2 AVE INT	N	0.91	Random	0.80	0	0	0	0	0	0	0	0	0	0	0.14	0
2-1/2 AVE INT	3-1/2 AVE INT	N	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.14	0
2-1/2 AVE INT	3-1/2 AVE INT	N	1.00	Random	0.50	0	0	0	22	0	0	1	0	0	0	0.14	0
3-1/2 AVE INT	EGGELSTON RD INT	N	0.99	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.15	0
3-1/2 AVE INT	EGGELSTON RD INT	N	0.99	Random	0.60	0	0	0	0	0	0	1	0	0	0	0.15	0
EGGELSTON RD INT	CTH U INT	N	1.37	Control	0.30	0	0	0	0	13	0	0	1	0	0	0.14	0
EGGELSTON RD INT	CTH U INT	N	1.37	Random	0.80	0	0	0	0	0	0	0	0	0	0	0.14	0
CTH U INT	6-1/2 AVE INT	N	0.83	Control	0.30	0	0	0	0	0	0	1	0	0	0	0.12	0
CTH U INT	6-1/2 AVE INT	N	0.83	Random	0.60	0	0	0	0	0	0	0	0	0	0	0.12	0
6-1/2 AVE INT	CTH D INT EAST	N	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.12	0
6-1/2 AVE INT	CTH D INT EAST	N	1.00	Random	0.50	0	0	0	0	0	0	0	0	0	0	0.12	0
CTH D INT EAST	CTH D(9TH AVE)	N	1.49	Control	0.30	0	0	0	78	0	0	1	0	0	0	0.12	0

AC Warranty Report 2011

5W80063

Project ID: 8090-08-71

County: BARRON

Highway: STH 25

General Location: SOUTH CO LINE - CITY OF BARRON (W

Construction Company: Monarch Paving

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Longitudinal Cracking			Transverse Cracking			Surface Raveling	Transverse Distortion	Patching	150 lineal feet of patching per segment	Potholes Slippage						
											1000 lin ft			25/Seg													
											Crack Severity			Crack Severity													
											1	2	3	1	2	3											
CTH D INT EAST	CTH D(9TH AVE)	N	1.49	Random	0.90	0	0	0	0	0	0	0	0	1	0	0	0	0.12	0	0	0	0	0				
CTH D(9TH AVE)	10TH AVE INT	N	1.01	Control	0.30	0	0	0	0	0	0	0	0	1	0	0	0	0.10	0	0	0	0	0				
CTH D(9TH AVE)	10TH AVE INT	N	1.01	Random	0.50	0	0	0	0	5	0	0	0	0	0	0	0	0.10	0	0	0	0	0				
10TH AVE INT	11TH AVE INT	N	0.99	Control	0.30	0	0	0	0	0	0	0	0	1	0	0	0	0.11	0	0	0	0	0				
10TH AVE INT	11TH AVE INT	N	0.99	Random	0.40	0	0	0	0	9	0	0	0	0	0	0	0	0.11	0	0	0	0	0				
11TH AVE INT	12TH AVE INT	N	0.95	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0				
11TH AVE INT	12TH AVE INT	N	0.95	Random	0.70	0	0	0	0	37	0	0	2	0	0	0	0	0.11	0	0	0	0	0				
12TH AVE INT	END WARRANTY	N	1.11	Control	0.30	0	0	0	0	4	0	0	0	0	0	0	0	0.11	0	0	0	0	0				
12TH AVE INT	END WARRANTY	N	1.11	Random	0.70	0	0	0	0	14	0	0	0	0	0	0	0	0.11	0	0	0	0	0				
END WARRANTY (NO PDI'S)	USH 8 INT	N	0.38			0	0	0	0	0	0	0	0	0	0	0	0	0.22	0	0	0	0	0				
END WARRANTY (NO PDI'S)	USH 8 INT	N	0.38			0	0	0	0	0	0	0	0	0	0	0	0	0.22	0	0	0	0	0				

AC Warranty Report 2011

5W80064

Project ID: 9260-03-71

County: ASHLAND

Highway: STH 77

General Location: STH 13 - EAST CO LINE

Construction Company: Mathy Construction

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage			
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more			
											1000 lin ft			25/Seg			0.25 in. In Depth			
											1	2	3	1	2	3	1% of Segment Length (5.28')			
LEED IN (NO PDI S)	STH 13 INT	E	0.06			0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0
LEED IN (NO PDI S)	STH 13 INT	E	0.06			0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0
STH 13 INT	REE RD INT	E	0.95	Control	0.20	0	0	2	0	393	0	0	5	1	0	0	0.08	0	0	0
STH 13 INT	REE RD INT	E	0.95	Random	0.60	0	0	0	0	25	0	0	4	0	0	0	0.08	0	0	0
REE RD INT	SECTION LINE	E	1.75	Control	0.30	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0
REE RD INT	SECTION LINE	E	1.75	Random	1.50	0	0	0	0	146	0	0	1	0	0	0	0.07	0	0	0
SECTION LINE	CTH MM INT	E	1.50	Control	0.30	0	0	0	0	18	0	0	1	0	0	0	0.07	0	0	0
SECTION LINE	CTH MM INT	E	1.50	Random	1.00	0	0	0	0	178	0	0	4	1	0	0	0.07	0	0	0
CTH MM INT	END WARRANTY	E	1.54	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
CTH MM INT	END WARRANTY	E	1.54	Random	0.70	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0

AC Warranty Report 2011

5W80065

Project ID: 8150-18-71

County: DOUGLAS

Highway: STH 27

General Location: CTH B - USH 2 (BRULE RIVER FOREST)

Construction Company: McCabe Construction, INC.

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage					
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
								1	2	3	1	2	3										
LEED IN (NO PDI S)	BEG WARRANTY	N	0.06			0	0	0	0	0	0	0	0	0	0.37	0	0	0	0				
LEED IN (NO PDI S)	BEG WARRANTY	N	0.06			0	0	0	0	0	0	0	0	0	0.37	0	0	0	0				
BEG WARRANTY (NO 2ND SU CTH B INT		N	0.13	Control	0.00	0	0	0	0	296	0	0	2	0	1	0	0.11	0	0				
BEG WARRANTY (NO 2ND SU CTH B INT		N	0.13			0	0	0	0	0	0	0	0	0	0	0.11	0	0	0				
CTH B INT	TROY RD INT	N	1.18	Control	0.40	0	0	0	0	551	0	0	1	0	0	0	0.09	0	0				
CTH B INT	TROY RD INT	N	1.18	Random	0.60	0	0	0	0	486	0	0	2	0	0	0	0.09	0	0				
TROY RD INT	HATCHERY RD INT	N	1.05	Control	0.30	0	0	0	0	41	0	0	3	0	1	0	0.08	0	0				
TROY RD INT	HATCHERY RD INT	N	1.05	Random	0.90	0	0	0	0	258	0	0	3	0	1	0	0.08	0	0				
HATCHERY RD INT	END WARRANTY	N	0.77	Control	0.30	0	0	0	0	64	0	0	1	0	0	0	0.08	0	0				
HATCHERY RD INT	END WARRANTY	N	0.77	Random	0.60	0	0	0	0	123	0	0	0	0	0	0	0.08	0	0				
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.10	0	0	0				
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.10	0	0	0				

AC Warranty Report 2011

5W80066

Project ID: 1180-03-65

County: BAYFIELD

Highway: USH 2

General Location: WILLS ROAD - IRON RIVER

Construction Company: Northwoods Paving

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage					
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more					
											1000 lin ft			25/Seg			0.25 in. In Depth					
											1	2	3	1	2	3	1% of Segment Length (5.28')					
LEED IN (NO PDI S)	BEG WARRANTY	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
LEED IN (NO PDI S)	BEG WARRANTY	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
BEG WARRANTY (NO 2ND SU SZNAIDER RD)		E	0.10	Control	0.00	0	0	0	0	433	0	0	6	0	0	0	0.07	0	0	0	0	0
BEG WARRANTY (NO 2ND SU SZNAIDER RD)		E	0.10			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
SZNAIDER RD	HOLLANDER RD	E	1.03	Control	0.30	14	0	0	0	502	0	0	14	0	0	0	0.07	0	0	0	0	0
SZNAIDER RD	HOLLANDER RD	E	1.03	Random	0.70	0	0	0	0	527	0	0	7	0	0	0	0.07	0	0	0	0	0
HOLLANDER RD	TOWN HALL RD	E	0.59	Control	0.30	28	0	0	0	535	15	0	4	0	0	0	0.08	0	0	0	0	0
HOLLANDER RD	TOWN HALL RD	E	0.59	Random	0.40	27	0	0	0	532	15	0	6	0	0	0	0.08	0	0	0	0	0
TOWN HALL RD	W.CRYSTAL LK RD	E	1.35	Control	0.30	146	8	13	0	527	15	62	8	0	0	0	0.07	0	0	0	0	0
TOWN HALL RD	W.CRYSTAL LK RD	E	1.35	Random	0.80	80	0	0	0	412	0	16	5	0	0	0	0.07	0	0	0	0	0
W.CRYSTAL LK RD	AIRPORT RD	E	1.24	Control	0.30	0	0	0	0	386	18	0	6	0	0	0	0.08	0	0	0	0	0
W.CRYSTAL LK RD	AIRPORT RD	E	1.24	Random	0.70	0	0	32	0	571	5	0	7	0	1	0	0.08	0	0	0	0	0
AIRPORT RD	RANGE LINE RD	E	1.02	Control	0.30	8	0	0	0	548	7	14	3	0	0	0	0.07	0	0	0	0	0
AIRPORT RD	RANGE LINE RD	E	1.02	Random	0.90	383	0	0	0	659	11	0	2	0	0	0	0.07	0	0	0	0	0
RANGE LINE RD (NO 2ND SUR END WARRANTY)		E	0.40	Control	0.30	0	0	0	0	355	0	0	11	0	3	0	0.09	0	0	0	0	0
RANGE LINE RD (NO 2ND SUR END WARRANTY)		E	0.40			0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.15	0	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.15	0	0	0	0	0

AC Warranty Report 2011

5W80067

Project ID: 9925-06-60

County: ASHLAND

Highway: STH 169

General Location: STH 13 - EAST CO LINE

Construction Company: Northeast Asphalt

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage					
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more					
											1000 lin ft			25/Seg			0.25 in. In Depth					
											1	2	3	1	2	3	1% of Segment Length (5.28')					
LEED IN (NO PDI S)	STH 13N INT	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0
LEED IN (NO PDI S)	STH 13N INT	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0
STH 13N INT	TOWN RD	N	1.64	Control	0.30	0	0	0	0	299	0	404	7	1	2	0	0.09	0	0	0	207	0
STH 13N INT	TOWN RD	N	1.64	Random	1.20	0	0	0	0	0	0	372	2	1	0	0	0.09	0	0	0	264	0
TOWN RD	POPKO RD	N	1.01	Control	0.30	0	0	0	0	0	0	0	5	2	0	0	0.11	0	0	0	335	0
TOWN RD	POPKO RD	N	1.01	Random	0.90	0	0	0	0	279	116	0	5	4	0	0	0.11	0	0	0	615	0
POPKO RD	JENKINS RD	N	1.41	Control	0.30	0	0	0	0	0	0	239	2	1	1	0	0.13	0	0	0	209	0
POPKO RD	JENKINS RD	N	1.41	Random	0.60	32	0	12	0	156	0	11	1	0	2	0	0.13	0	0	0	368	0
JENKINS RD	WILL RD	N	1.11	Control	0.30	0	0	0	0	0	349	65	1	0	0	0	0.12	0	0	0	180	0
JENKINS RD	WILL RD	N	1.11	Random	0.70	0	0	0	0	201	313	0	1	0	0	0	0.12	0	0	0	0	0
WILL RD	COUNTY LINE RD	N	1.50	Control	0.30	0	0	0	0	22	0	163	3	2	1	0	0.13	0	0	0	627	0
WILL RD	COUNTY LINE RD	N	1.50	Random	1.00	0	0	0	0	216	0	214	3	2	1	0	0.13	0	0	0	0	0
COUNTY LINE RD	BURNS RD	N	0.99	Control	0.30	0	0	0	0	50	0	0	2	1	0	0	0.10	0	0	0	0	0
COUNTY LINE RD	BURNS RD	N	0.99	Random	0.50	0	0	0	0	81	0	0	9	2	0	0	0.10	0	0	0	0	0
BURNS RD	TN MORSE/SANBORN	N	1.00	Control	0.30	0	0	0	0	56	0	102	1	2	0	0	0.13	0	0	0	151	0
BURNS RD	TN MORSE/SANBORN	N	1.00	Random	0.60	0	0	0	0	63	0	0	4	2	3	0	0.13	0	0	0	0	0
TN MORSE/SANBORN	ASHL/IRON CO LN	N	1.63	Control	0.30	0	0	0	0	17	52	0	1	2	0	0	0.16	0	0	0	60	0
TN MORSE/SANBORN	ASHL/IRON CO LN	N	1.63	Random	1.20	0	0	0	0	108	0	182	3	2	1	0	0.16	0	0	0	0	0
ASHL/IRON CO LN	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0	0

AC Warranty Report 2011

5W80067

Project ID: 9925-06-60

County: ASHLAND

Highway: STH 169

General Location: STH 13 - EAST CO LINE

Construction Company: Northeast Asphalt

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect	Len	Test Segment	Dist to Seg
ASHL/IRON CO LN	LEED OUT (NO PDI S)	N	0.06			

Patching	Transverse Distortion	Slight 3 or more segregated areas per segment	0.25 in. In Depth	1% of Segment Length (5.28')	150 lineal feet of patching per segment	Any	Surface Raveling	Longitudinal Distortion	Rutting	Potholes	Slippage
							Transverse Cracking	Longitudinal Cracking	Transverse Cracking	Longitudinal Distortion	Rutting
							1000 lin ft	25/Seg	Crack Severity	Crack Severity	Longitudinal Distortion
Block Cracking	Edge Raveling	10% of Segment Length (52.8')	20% of Segment Length (105.6')	0	0	0	0	0	0	0	0.10
Alligator Cracking	Flushing	1% of the Segment Area (126.72 sf)		0	0	0	0	0	0	0	0
				1	2	3	1	2	3	1	0

AC Warranty Report 2011

5W80068

Project ID: 1580-04-61-1580-04-62

County: RUSK

Highway: USH 8

General Location: EAST 5th ST - PRENTICE ST

Construction Company: Monarch Paving

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any							
											Longitudinal Cracking															
											1000 lin ft															
											Crack Severity			Crack Severity												
											1	2	3	1	2	3										
E 3RD ST (NO PDI S)	BEG WARRANTY	E	0.19			0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0					
E 3RD ST (NO PDI S)	BEG WARRANTY	E	0.19			0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0					
BEG WARRANTY	E. 11TH ST	E	0.84	Control	0.30	0	0	0	0	470	0	0	19	0	0	0	0.09	0	0	0	0					
BEG WARRANTY	E. 11TH ST	E	0.84	Random	0.60	0	0	84	0	493	0	117	18	1	1	0	0.09	0	0	0	0					
E 11TH ST	S.ROCKY RIDGE RD	E	0.84	Control	0.30	0	0	36	0	537	0	0	14	0	0	0	0.07	0	0	0	0					
E 11TH ST	S.ROCKY RIDGE RD	E	0.84	Random	0.50	0	0	0	0	546	0	0	16	0	0	0	0.07	0	0	0	0					
S.ROCKY RIDGE RD	PARK RD INT	E	0.99	Control	0.30	0	0	0	0	248	0	0	15	0	0	0	0.08	0	0	0	0					
S.ROCKY RIDGE RD	PARK RD INT	E	0.99	Random	0.60	0	0	0	0	19	0	0	17	0	0	0	0.08	0	0	0	0					
PARK RD INT	LEONARD LA INT	E	1.07	Control	0.30	0	0	0	0	524	0	0	19	1	0	0	0.08	0	0	0	0					
PARK RD INT	LEONARD LA INT	E	1.07	Random	0.70	0	0	0	0	572	0	0	17	0	0	0	0.08	0	0	0	0					
LEONARD LA INT	CEMETERY RD INT	E	1.09	Control	0.30	0	0	0	0	574	0	0	17	0	0	0	0.08	0	0	0	0					
LEONARD LA INT	CEMETERY RD INT	E	1.09	Random	0.50	0	0	0	0	302	0	0	18	0	0	0	0.08	0	0	0	0					
CEMETERY RD INT	CTH I INT L	E	0.94	Control	0.30	0	0	0	0	552	0	0	14	0	0	0	0.08	0	0	0	0					
CEMETERY RD INT	CTH I INT L	E	0.94	Random	0.60	0	0	0	0	506	0	0	16	1	0	0	0.08	0	0	0	0					
CTH I INT L	CTH X INT	E	1.08	Control	0.30	39	0	0	0	491	0	0	11	0	0	0	0.07	0	0	0	0					
CTH I INT L	CTH X INT	E	1.08	Random	0.80	0	0	0	0	414	0	0	12	0	0	0	0.07	0	0	0	0					
CTH X INT	STARK RD INT	E	1.02	Control	0.30	0	0	0	0	307	0	0	17	0	0	0	0.09	0	0	0	0					
CTH X INT	STARK RD INT	E	1.02	Random	0.90	0	0	0	0	489	0	0	13	0	0	0	0.09	0	0	0	0					
STARK RD INT	CTH X	E	1.03	Control	0.30	0	0	0	0	617	0	46	10	1	0	0	0.07	0	0	0	0					

AC Warranty Report 2011

5W80068

Project ID: 1580-04-61-1580-04-62

County: RUSK

Highway: USH 8

General Location: EAST 5th ST - PRENTICE ST

Construction Company: Monarch Paving

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes	Slippage					
												Block Cracking	Flushing									
												Edge Raveling										
												Crack Severity	Crack Severity									
												1	2	3	1	2	3					
STARK RD INT	CTH X	E	1.03	Random	0.70	0	0	0	0	435	0	0	14	1	0	0	0.07	0	0	0	0	0
CTH X	THATCHER RD INT	E	0.99	Control	0.30	0	0	0	0	261	0	0	18	0	0	0	0.09	0	0	0	0	0
CTH X	THATCHER RD INT	E	0.99	Random	0.50	0	0	0	0	284	0	0	17	0	0	0	0.09	0	0	0	0	0
THATCHER RD INT	CTH B INT L	E	1.03	Control	0.30	0	0	0	0	658	0	0	10	0	0	0	0.09	0	0	0	0	0
THATCHER RD INT	CTH B INT L	E	1.03	Random	0.60	0	0	0	0	610	0	0	18	0	0	0	0.09	0	0	0	0	0
CTH B INT L	ANDERSON RD INT	E	1.03	Control	0.30	0	0	26	0	422	0	0	24	0	0	0	0.07	0	0	0	0	0
CTH B INT L	ANDERSON RD INT	E	1.03	Random	0.70	0	0	12	0	565	0	0	19	0	0	0	0.07	0	0	0	0	0
ANDERSON RD INT	GRUNSETH DR INT	E	1.03	Control	0.30	0	0	36	0	1086	0	0	19	0	0	0	0.09	0	0	0	0	0
ANDERSON RD INT	GRUNSETH DR INT	E	1.03	Random	0.50	0	0	358	0	973	0	0	23	0	0	0	0.09	0	0	0	0	0
GRUNSETH DR INT	CTH B	E	1.16	Control	0.30	0	0	0	0	693	0	0	16	0	0	0	0.08	0	0	0	0	0
GRUNSETH DR INT	CTH B	E	1.16	Random	1.00	0	0	222	0	754	0	0	27	0	0	0	0.08	0	0	0	0	0
CTH B	HACKETT RD	E	1.02	Control	0.30	0	0	66	0	584	0	0	23	0	0	0	0.08	0	0	0	0	0
CTH B	HACKETT RD	E	1.02	Random	0.50	0	0	0	0	561	0	0	22	0	0	0	0.08	0	0	0	0	0
HACKETT RD	HANSON RD	E	1.99	Control	0.30	0	0	46	0	637	0	0	25	0	0	0	0.09	0	0	0	0	0
HACKETT RD	HANSON RD	E	1.99	Random	1.40	0	0	28	0	853	0	0	29	0	0	0	0.09	0	0	0	0	0
HANSON RD	TOWN RD	E	1.00	Control	0.30	0	0	234	0	591	0	0	32	0	0	0	0.07	0	0	0	0	0
HANSON RD	TOWN RD	E	1.00	Random	0.80	0	0	154	0	497	0	0	26	0	0	0	0.07	0	0	0	0	0
TOWN RD	CTH M INT	E	1.00	Control	0.30	0	0	223	0	630	0	0	26	0	0	0	0.06	0	0	0	0	0
TOWN RD	CTH M INT	E	1.00	Random	0.40	0	0	116	0	754	0	0	25	0	0	0	0.06	0	0	0	0	0

AC Warranty Report 2011

5W80068

Project ID: 1580-04-61-1580-04-62

County: RUSK

Highway: USH 8

General Location: EAST 5th ST - PRENTICE ST

Construction Company: Monarch Paving

Construction Year:

2007

Warranty Termination Year:

2012

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes	Slippage		
			Len	Segment				1000 lin ft	25/Seg	Crack Severity	Crack Severity	1	2	3							
CTH M INT	SECTION LINE	E	1.67	Control	0.30	0	0	17	0	651	0	0	29	0	0	0	0.08	0	0	0	0
CTH M INT	SECTION LINE	E	1.67	Random	1.00	0	0	15	0	711	0	0	18	0	0	0	0.08	0	0	0	0
SECTION LINE	RUSK/PRICE CO LN	E	0.93	Control	0.30	0	0	57	0	878	0	0	24	0	0	0	0.07	0	0	0	0
SECTION LINE	RUSK/PRICE CO LN	E	0.93	Random	0.50	0	0	339	0	871	6	0	24	0	0	0	0.07	0	0	0	0
RUSK/PRICE CO LN	LEED OUT (NO PDIS)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.21	0	0	0	0
RUSK/PRICE CO LN	LEED OUT (NO PDIS)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.21	0	0	0	0

AC Warranty Report 2011

5W80070

Project ID: 8760-12-71

County: DOUGLAS

Highway: STH 105

General Location: OLIVER BRIDGE - TOWER AVE.

Construction Company: Northwoods Paving

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage					
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more					
											1000 lin ft			25/Seg			0.25 in. In Depth					
											1	2	3	1	2	3	1% of Segment Length (5.28')					
MINN/WIS ST LN (NO PDI S)	BEG WARRANTY	E	0.32			0	0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0
MINN/WIS ST LN (NO PDI S)	BEG WARRANTY	E	0.32			0	0	0	0	0	0	0	0	0	0	0	0.13	0	0	0	0	0
BEG WARRANTY	MITCHELL AVE	E	0.88	Control	0.30	0	0	0	0	0	0	0	2	0	0	0	0.05	0	0	0	0	0
BEG WARRANTY	MITCHELL AVE	E	0.88	Random	0.60	0	0	0	0	15	0	0	6	0	0	0	0.05	0	0	0	0	0
MITCHELL AVE	SECTION LINE	E	0.82	Control	0.30	0	0	0	0	0	0	0	3	0	0	0	0.05	0	0	0	0	0
MITCHELL AVE	SECTION LINE	E	0.82	Random	0.50	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	440	0
SECTION LINE	MC CLURE LANDING	E	3.80	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0
SECTION LINE	MC CLURE LANDING	E	3.80	Random	0.40	0	0	0	0	0	0	0	1	0	0	0	0.05	0	0	0	0	0
MC CLURE LANDING	POKEGAMA RV STR	E	0.92	Control	0.30	0	0	0	0	0	0	0	3	0	0	0	0.05	0	0	0	0	0
MC CLURE LANDING	POKEGAMA RV STR	E	0.92	Random	0.80	0	0	0	0	1	0	0	1	0	0	0	0.05	0	0	0	0	0
POKEGAMA RV STR	STH 35N	E	1.05	Control	0.30	0	0	0	0	42	0	0	1	0	0	0	0.07	0	0	0	0	0
POKEGAMA RV STR	STH 35N	E	1.05	Random	0.60	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
STH 35N	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.19	0	0	0	0	0
STH 35N	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.19	0	0	0	0	0

AC Warranty Report 2011

5W80071

Project ID: 8170-21-71

County: SAWYER

Highway: STH 70

General Location: STH 27 - CTH W

Construction Company: Monarch Paving

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage			
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more			
											1000 lin ft			25/Seg			0.25 in. In Depth			
											1	2	3	1	2	3	1% of Segment Length (5.28')			
LEED IN (NO PDI S)	STH 27S(CTH G)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0
LEED IN (NO PDI S)	STH 27S(CTH G)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0
STH 27S(CTH G)	DORSCHIED RD	E	1.35	Control	0.30	0	0	0	0	254	0	0	10	1	0	0	0.04	0	0	0
STH 27S(CTH G)	DORSCHIED RD	E	1.35	Random	0.70	0	0	0	0	209	0	0	11	0	0	0	0.04	0	0	0
DORSCHIED RD	SECTION LINE	E	1.11	Control	0.30	0	0	0	0	432	0	0	7	1	1	0	0.04	0	0	0
DORSCHIED RD	SECTION LINE	E	1.11	Random	0.90	0	0	0	0	0	0	0	6	0	0	0	0.04	0	0	0
SECTION LINE	SECTION LINE	E	0.95	Control	0.30	0	0	0	0	20	0	0	11	0	0	0	0.04	0	0	0
SECTION LINE	SECTION LINE	E	0.95	Random	0.60	0	0	0	0	207	0	0	11	0	0	0	0.04	0	0	0
SECTION LINE	SECTION LINE	E	1.00	Control	0.30	0	0	0	0	138	0	0	9	0	0	0	0.04	0	0	0
SECTION LINE	SECTION LINE	E	1.00	Random	0.80	0	0	0	0	461	0	0	8	0	0	0	0.04	0	0	0
SECTION LINE	CTH W INT	E	1.01	Control	0.30	0	0	0	0	527	0	0	3	0	1	0	0.05	0	0	0
SECTION LINE	CTH W INT	E	1.01	Random	0.50	0	0	0	0	527	0	0	6	1	1	0	0.05	0	0	0
CTH W INT	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.21	0	0	0	0
CTH W INT	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.21	0	0	0	0

AC Warranty Report 2011

5W80072

Project ID: 8030-03-71

County: POLK

Highway: STH 46

General Location: USH 8 - North 3.53 V Balasm Lake

Construction Company: Monarch Paving

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	150 lineal feet of patching per segment	Potholes Slippage				
								1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
Block Cracking	Edge Raveling	Flushing	Block Cracking	Edge Raveling	Flushing	1	2	3	1	2	3	1	2	3	0.25 in. In Depth	1% of Segment Length (5.28')	0.25 in. In Depth	1% of Segment Length (5.28')	Any				
LEED IN (NO PDI S)	USH 8E	N	0.06			0	0	0	0	0	0	0	0	0	0.06	0	0	0	0				
LEED IN (NO PDI S)	USH 8E	N	0.06			0	0	0	0	0	0	0	0	0	0.06	0	0	0	0				
USH 8E	140TH AVE	N	1.04	Control	0.30	0	0	0	0	3	0	113	0	0	0	0.07	0	0	0				
USH 8E	140TH AVE	N	1.04	Random	0.50	0	0	0	0	118	0	0	0	0	0	0.07	0	0	0				
140TH AVE	150TH AVE	N	1.05	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0				
140TH AVE	150TH AVE	N	1.05	Random	0.70	0	0	0	0	9	0	0	0	0	0	0.06	0	0	0				
150TH AVE	SECTION LINE	N	0.99	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0				
150TH AVE	SECTION LINE	N	0.99	Random	0.50	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0				
SECTION LINE	END WARRANTY	N	0.57	Control	0.30	0	0	0	0	528	0	0	1	0	0	0.08	0	0	0				
SECTION LINE	END WARRANTY	N	0.57	Random	0.40	0	0	0	0	209	0	0	1	0	0	0.08	0	0	0				
END WARRANTY (NO PDI S)	CTH I EAST	N	0.33			0	0	0	0	0	0	0	0	0	0	0.09	0	0	0				
END WARRANTY (NO PDI S)	CTH I EAST	N	0.33			0	0	0	0	0	0	0	0	0	0	0.09	0	0	0				

AC Warranty Report 2011

5W80073

Project ID: 8010-01-61

County: POLK

Highway: STH 35

General Location: Sth 48 E - Polk ST

Construction Company: Monarch Paving

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage		
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more		
											1000 lin ft			25/Seg			0.25 in. In Depth		
											Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity
						Block Cracking	Edge Raveling	Flushing		1	2	3	1	2	3	1	2	3	
LEED IN (NO PDI S)	BEG WARRANTY	N	0.06			0	0	0	0	0	0	0	0	0	0	0.23	0	0	0
LEED IN (NO PDI S)	BEG WARRANTY	N	0.06			0	0	0	0	0	0	0	0	0	0	0.23	0	0	0
BEG WARRANTY	CTH B	N	1.66	Control	0.30	0	0	0	0	553	0	0	7	0	0	0	0.07	0	0
BEG WARRANTY	CTH B	N	1.66	Random	1.30	0	0	0	0	25	0	0	10	0	0	0	0.07	0	0
CTH B	280 TH AVE	N	1.00	Control	0.30	0	0	0	0	288	0	0	13	0	0	0	0.07	0	0
CTH B	280 TH AVE	N	1.00	Random	0.50	0	0	0	0	141	0	0	10	0	0	0	0.07	0	0
280 TH AVE	290 TH AVE	N	1.00	Control	0.30	0	0	0	0	821	0	0	7	0	0	0	0.08	0	0
280 TH AVE	290 TH AVE	N	1.00	Random	0.70	0	0	0	0	419	0	0	17	0	0	0	0.08	0	0
290 TH AVE	150TH ST	N	1.22	Control	0.30	0	0	0	0	1023	0	0	14	0	0	0	0.08	0	0
290 TH AVE	150TH ST	N	1.22	Random	0.80	0	0	0	0	742	28	0	8	0	0	0	0.08	0	0
150TH ST	STH 48W	N	1.64	Control	0.30	0	0	0	0	79	167	0	12	0	0	0	0.09	0	0
150TH ST	STH 48W	N	1.64	Random	0.70	0	0	0	0	5	0	0	18	0	0	0	0.09	0	0
STH 48W	END WARRANTY	N	0.60	Control	0.30	0	0	0	0	348	0	0	13	1	1	0	0.08	0	0
STH 48W	END WARRANTY	N	0.60	Random	0.40	0	0	0	0	508	0	0	13	0	0	0	0.08	0	0
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.33	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.33	0	0	0

AC Warranty Report 2011

5W80074

Project ID: 8840-14-71

County: POLK

Highway: STH 87

General Location: 270th Ave - STH 48/STH 87 - STH 70

Construction Company: Monarch Paving

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any							
											Longitudinal Cracking															
											1000 lin ft															
											Crack Severity			Crack Severity												
						1	2	3	1	2	3	1	2	3	1	2	30 sq ft or more	5.28'	1% of Segment Length (5.28')	0.25 in. In Depth						
LEED IN (NO PDI S)	270TH AV	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
LEED IN (NO PDI S)	270TH AV	N	0.06			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
270TH AV	280TH AVE	N	1.02	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0					
270TH AV	280TH AVE	N	1.02	Random	0.60	0	0	0	0	0	0	0	1	0	0	0	0	0.06	0	0	0					
280TH AVE	285TH AV	N	0.52	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0					
280TH AVE	285TH AV	N	0.52	Random	0.40	0	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0					
285TH AV	CTH B	N	1.01	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0	0.06	0	0	0					
285TH AV	CTH B	N	1.01	Random	0.80	0	0	0	0	0	0	0	1	0	0	0	0	0.06	0	0	0					
CTH B	POLK/BURN CO LN	N	0.53	Control	0.30	0	0	0	0	0	0	0	3	0	0	0	0	0.07	0	0	0					
CTH B	POLK/BURN CO LN	N	0.53	Random	0.40	0	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0					
POLK/BURN CO LN	CTH Z	N	1.00	Control	0.20	0	0	0	0	0	0	0	3	0	0	0	0	0.08	0	0	0					
POLK/BURN CO LN	CTH Z	N	1.00	Random	0.80	0	0	0	0	39	0	0	6	0	0	0	0	0.08	0	0	0					
CTH Z	CARL BERG RD	N	1.01	Control	0.30	0	0	0	0	0	0	0	11	0	0	0	0	0.06	0	0	0					
CTH Z	CARL BERG RD	N	1.01	Random	0.50	0	0	0	0	0	0	0	9	1	1	0	0	0.06	0	0	0					
CARL BERG RD	CTH O	N	1.01	Control	0.30	0	0	0	0	0	0	0	11	2	1	0	0	0.06	0	0	0					
CARL BERG RD	CTH O	N	1.01	Random	0.90	0	0	0	0	0	0	0	12	0	0	0	0	0.06	0	0	0					
CTH O	BONNEVILLE RD	N	1.02	Control	0.30	0	0	0	3	0	0	3	1	0	0	0	0.05	0	0	0	0					
CTH O	BONNEVILLE RD	N	1.02	Random	0.70	0	0	0	0	0	0	0	3	0	0	0	0	0.05	0	0	0					
BONNEVILLE RD	STH 87S/STH48	N	0.53	Control	0.30	0	0	0	0	0	0	0	13	0	1	0	0	0.07	0	0	0					

AC Warranty Report 2011

5W80074

Project ID: 8840-14-71

County: POLK

Highway: STH 87

General Location: 270th Ave - STH 48/STH 87 - STH 70

Construction Company: Monarch Paving

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	150 lineal feet of patching per segment	Potholes Slippage				
			Len	Segment				1000 lin ft			25/Seg												
								Crack Severity			Crack Severity												
BONNEVILLE RD	STH 87S/STH48	N	0.53	Random	0.40	0	0	0	0	0	12	0	1	0	0.07	0	0	0	0				
STH 87S/STH48	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0.06	0	0	0	0				
STH 87S/STH48	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0.06	0	0	0	0				

AC Warranty Report 2011

5W80075

Project ID: 8845-01-72

County: POLK

Highway: STH 87

General Location: 270th Ave - STH 48/STH 87 - STH 70

Construction Company: Monarch Paving

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage			
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more			
											1000 lin ft			25/Seg			0.25 in. In Depth			
											1	2	3	1	2	3	1% of Segment Length (5.28')			
LEED IN (NO PDI S)	STH 70E	E	0.06			0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0
LEED IN (NO PDI S)	STH 70E	E	0.06			0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0
STH 70E	SKOG RD	E	0.98	Control	0.30	0	0	0	0	2	0	0	6	0	0	0	0.07	0	0	0
STH 70E	SKOG RD	E	0.98	Random	0.70	0	0	0	0	0	0	0	6	1	0	0	0.07	0	0	0
SKOG RD	FISH LAKE RD	E	1.01	Control	0.30	0	0	0	0	4	0	0	3	0	0	0	0.06	0	0	0
SKOG RD	FISH LAKE RD	E	1.01	Random	0.50	0	0	0	0	0	0	0	2	1	0	0	0.06	0	0	0
FISH LAKE RD	ASSEMBLY RD	E	1.01	Control	0.30	0	0	0	0	0	0	0	1	1	0	0	0.06	0	0	0
FISH LAKE RD	ASSEMBLY RD	E	1.01	Random	0.70	0	0	0	0	0	0	0	2	0	0	0	0.06	0	0	0
ASSEMBLY RD	BUCKLAND RD	E	1.03	Control	0.30	0	0	0	0	80	0	4	0	1	1	0	0.06	0	0	0
ASSEMBLY RD	BUCKLAND RD	E	1.03	Random	0.80	0	0	0	0	0	0	0	4	1	0	0	0.06	0	0	0
BUCKLAND RD	STH 87S/STH48	E	0.54	Control	0.30	0	0	0	0	2	0	0	3	1	0	0	0.06	0	0	0
BUCKLAND RD	STH 87S/STH48	E	0.54	Random	0.40	0	0	0	0	26	0	0	7	2	0	0	0.06	0	0	0
STH 87S/STH48	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0
STH 87S/STH48	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0

AC Warranty Report 2011

5W80076

Project ID: 1530-00-77

County: PIERCE

Highway: USH 63

General Location: MISSISSIPPI RIVER - USH 10

Construction Company: Monarch Paving

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage					
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more					
											1000 lin ft			25/Seg			0.25 in. In Depth					
											1	2	3	1	2	3	1% of Segment Length (5.28')					
MINN STATE LINE	(NO PDI S) BEG WARRANTY	N	0.27			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0
MINN STATE LINE	(NO PDI S) BEG WARRANTY	N	0.27			0	0	0	0	0	0	0	0	0	0	0	0.11	0	0	0	0	0
BEG WARRANTY	810TH ST	N	1.36	Control	0.30	0	0	0	0	0	0	0	3	0	0	0	0.08	0	0	0	0	0
BEG WARRANTY	810TH ST	N	1.36	Random	0.70	0	0	0	0	0	0	0	11	0	0	0	0.08	0	0	0	0	0
810TH ST	STH 35	N	1.08	Control	0.10	0	0	0	0	10	0	0	12	1	0	0	0.11	0	0	0	0	0
810TH ST	STH 35	N	1.08	Random	0.90	0	0	0	0	0	0	0	12	0	3	0	0.11	0	0	0	0	0
STH 35	210TH ST	N	1.13	Control	0.30	0	0	0	0	0	0	0	10	0	2	0	0.09	0	0	0	0	0
STH 35	210TH ST	N	1.13	Random	0.70	0	0	0	0	0	0	0	8	2	6	0	0.09	0	0	0	0	0
210TH ST	CTH VV	N	1.25	Control	0.30	0	0	0	0	3	0	0	6	1	1	0	0.08	0	0	0	0	0
210TH ST	CTH VV	N	1.25	Random	0.80	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0
CTH VV	320TH AVE	N	1.55	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0
CTH VV	320TH AVE	N	1.55	Random	1.10	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0
320TH AVE	CTH V	N	1.28	Control	0.30	0	0	0	0	0	0	0	1	0	0	0	0.08	0	0	0	0	0
320TH AVE	CTH V	N	1.28	Random	0.90	0	0	0	0	0	0	0	0	1	0	0	0.08	0	0	0	0	0
CTH V	CTH KK	N	1.03	Control	0.30	0	0	0	0	5	7	0	1	0	0	0	0.08	0	0	0	0	0
CTH V	CTH KK	N	1.03	Random	0.70	0	0	0	0	0	0	0	3	0	0	0	0.08	0	0	0	0	0
CTH KK	CTH K	N	0.99	Control	0.30	0	0	0	0	0	0	0	3	0	0	0	0.08	0	0	0	0	0
CTH KK	CTH K	N	0.99	Random	0.60	0	0	0	0	0	0	0	1	0	0	0	0.08	0	0	0	0	0
CTH K	490TH AVE	N	1.01	Control	0.30	0	0	0	0	7	0	0	8	0	0	0	0.08	0	0	0	0	0

AC Warranty Report 2011

5W80076

Project ID: 1530-00-77

County: PIERCE

Highway: USH 63

General Location: MISSISSIPPI RIVER - USH 10

Construction Company: Monarch Paving

Construction Year:

2008

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	150 lineal feet of patching per segment	Potholes Slippage	
			Len	Segment				1000 lin ft	25/Seg	Crack Severity	Crack Severity	1	2	3						
CTH K	490TH AVE	N	1.01	Random	0.50	0	0	0	0	0	0	2	0	0	0	0.08	0	0	0	0
490TH AVE	USH 10E	N	0.93	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0
490TH AVE	USH 10E	N	0.93	Random	0.80	0	0	0	0	0	0	4	0	0	0	0.08	0	0	0	0
USH 10E	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0
USH 10E	LEED OUT (NO PDI S)	N	0.06			0	0	0	0	0	0	0	0	0	0	0.10	0	0	0	0

AC Warranty Report 2011

5W80086

Project ID: 8010-04-61

County: BURNETT

Highway: STH 35

General Location: Bacon St - So. Shore DR

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes	Slippage						
								1000 lin ft			25/Seg														
								Crack Severity			Crack Severity														
LEED IN (NO PDI S)	BEG WARRANTY	N	0.20			0	0	0	0	0	0	0	0	0	0.30	0	0	0	0	0					
LEED IN (NO PDI S)	BEG WARRANTY	N	0.20			0	0	0	0	0	0	0	0	0	0	0.30	0	0	0	0	0				
BEG WARRANTY	STH 70	N	0.48	Control	0.20	0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0				
BEG WARRANTY	STH 70	N	0.48			0	0	0	0	0	0	0	0	0	0	0.12	0	0	0	0	0				
STH 70	END WARRANTY	N	0.10			0	0	0	0	0	0	17	0	0	0	0.06	0	0	0	0	0				
STH 70	END WARRANTY	N	0.10	Random	0.30	0	0	0	0	0	0	17	0	0	0	0.06	0	0	0	0	0				
END WARRANTY	LEED OUT (NO PDI S)	N	0.20			0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0				
END WARRANTY	LEED OUT (NO PDI S)	N	0.20			0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0				

AC Warranty Report 2011

5W80087

Project ID: 8040-01-61

County: BURNETT

Highway: STH 70

General Location: ST Croix River - STH 35

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Potholes	Slippage						
											Longitudinal Cracking										
											1000 lin ft										
											25/Seg										
						1		2		3		1		2		3					
LEED IN (NO PDI S)	MINN/WI STATE LN	E	0.06			0	0	0	0	0	0	0	0	0	0.28	0	0	0			
LEED IN (NO PDI S)	MINN/WI STATE LN	E	0.06			0	0	0	0	0	0	0	0	0	0.28	0	0	0			
MINN/WI STATE LN	RIVER RD	E	0.79	Control	0.30	0	0	0	0	0	497	16	0	0	0	0.08	0	0			
MINN/WI STATE LN	RIVER RD	E	0.79	Random	0.50	0	0	0	0	527	0	0	11	0	0	0	0.08	0			
RIVER RD	BROWN RD	E	1.00	Control	0.30	0	0	0	0	527	0	0	21	0	0	0	0.08	0			
RIVER RD	BROWN RD	E	1.00	Random	0.70	0	0	0	0	527	0	0	18	0	0	0	0.08	0			
BROWN RD	JOHNSON RD	E	1.27	Control	0.30	0	0	0	0	528	0	0	19	0	0	0	0.09	0			
BROWN RD	JOHNSON RD	E	1.27	Random	0.90	0	0	0	0	528	0	0	24	0	0	0	0.09	0			
JOHNSON RD	WEST OLSON RD	E	0.88	Control	0.30	0	0	0	0	254	0	0	19	0	0	0	0.09	0			
JOHNSON RD	WEST OLSON RD	E	0.88	Random	0.70	0	0	0	0	108	0	0	18	0	0	0	0.09	0			
WEST OLSON RD	TN GRANTSBURG	E	1.15	Control	0.30	0	0	109	0	12	0	0	13	5	3	0	0.08	0			
WEST OLSON RD	TN GRANTSBURG	E	1.15	Random	0.80	28	0	0	0	15	0	0	6	1	0	0	0.08	0			
TN GRANTSBURG	TN WOOD RIVER	E	0.97	Control	0.30	0	0	0	0	253	0	0	16	0	0	0	0.07	0			
TN GRANTSBURG	TN WOOD RIVER	E	0.97	Random	0.60	0	0	0	0	80	272	0	9	0	0	0	0.07	0			
TN WOOD RIVER	NELSON RD	E	1.72	Control	0.30	0	0	0	0	110	38	0	6	0	0	0	0.07	0			
TN WOOD RIVER	NELSON RD	E	1.72	Random	1.20	0	0	0	0	0	33	0	9	0	0	0	0.07	0			
NELSON RD	LARA RD	E	0.92	Control	0.30	0	0	0	0	432	0	0	6	2	1	0	0.07	0			
NELSON RD	LARA RD	E	0.92	Random	0.70	0	0	0	0	0	11	0	12	0	0	0	0.07	0			
LARA RD	CTH M	E	1.59	Control	0.30	0	0	0	0	0	0	0	17	0	0	0	0.08	0			

AC Warranty Report 2011

5W80087

Project ID: 8040-01-61

County: BURNETT

Highway: STH 70

General Location: ST Croix River - STH 35

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes	Slippage					
			Len	Segment								Block Cracking	Edge Raveling	Flushing	Longitudinal Cracking	Transverse Cracking	1000 lin ft	25/Seg				
												Cracking	Raveling	Flushing	1	2	3	Crack Severity	Crack Severity			
												1	2	3	1	2	3	1% of Segment Length (5.28')	0.25 in. In Depth			
LARA RD	CTH M	E	1.59	Random	1.30	0	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0
CTH M	LITTLE WOOD LAKE RD	E	1.00	Control	0.30	0	0	0	0	0	0	0	8	0	0	0	0	0.07	0	0	0	0
CTH M	LITTLE WOOD LAKE RD	E	1.00	Random	0.60	0	0	0	0	278	0	0	6	0	1	0	0	0.07	0	0	0	0
LITTLE WOOD LAKE RD	CTH W	E	1.01	Control	0.30	0	0	0	0	42	88	0	8	0	0	0	0	0.08	0	0	0	0
LITTLE WOOD LAKE RD	CTH W	E	1.01	Random	0.50	0	0	0	0	162	82	0	9	0	0	0	0	0.08	0	0	0	0
CTH W	KEMF RD	E	0.91	Control	0.30	0	0	0	0	0	0	0	11	4	0	0	0	0.09	0	0	0	0
CTH W	KEMF RD	E	0.91	Random	0.70	0	0	0	0	2	0	0	13	2	0	0	0	0.09	0	0	0	0
KEMF RD	DUNHAM LAKE RD	E	1.53	Control	0.30	0	0	0	0	0	0	0	8	0	1	0	0	0.08	0	0	0	0
KEMF RD	DUNHAM LAKE RD	E	1.53	Random	1.10	0	0	0	0	0	0	0	14	0	0	0	0	0.08	0	0	0	0
DUNHAM LAKE RD	WOOD CREEK RD	E	1.74	Control	0.30	0	0	0	0	10	0	0	10	0	0	0	0	0.08	0	0	0	0
DUNHAM LAKE RD	WOOD CREEK RD	E	1.74	Random	1.00	0	0	0	0	0	76	0	10	0	0	0	0	0.08	0	0	0	0
WOOD CREEK RD	DANIELS 70 RD	E	1.30	Control	0.30	0	0	0	0	0	0	0	13	0	0	0	0	0.09	0	0	0	0
WOOD CREEK RD	DANIELS 70 RD	E	1.30	Random	0.90	0	0	0	0	0	0	0	11	0	0	0	0	0.09	0	0	0	0
DANIELS 70 RD	DANIEL JOHNSON RD	E	0.86	Control	0.30	0	0	0	0	3	0	0	8	0	0	0	0	0.08	0	0	0	0
DANIELS 70 RD	DANIEL JOHNSON RD	E	0.86	Random	0.60	0	0	0	0	0	0	0	8	0	0	0	0	0.08	0	0	0	0
DANIEL JOHNSON RD	STH 35N	E	1.24	Control	0.30	0	0	0	0	0	0	0	11	0	0	0	0	0.08	0	0	0	0
DANIEL JOHNSON RD	STH 35N	E	1.24	Random	0.70	0	0	0	0	0	0	0	5	0	0	0	0	0.08	0	0	0	0
STH 35N	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0
STH 35N	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0

AC Warranty Report 2011

5W80088

Project ID: 1570-30-71

County: POLK

Highway: USH 8

General Location: STH 35 NB E JCT - Apple River Bridge

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any						
											Longitudinal Cracking														
											1000 lin ft														
											Crack Severity														
											1	2	3	1	2	3									
LEED IN (NO PDI S)	STH 35	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	0				
LEED IN (NO PDI S)	STH 35	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	0				
STH 35	TN OF BALSAM LAKE	E	1.21	Control	0.30	0	0	0	0	0	0	0	3	0	0	0	0.07	0	0	0	0				
STH 35	TN OF BALSAM LAKE	E	1.21	Random	1.00	0	0	0	0	151	0	0	8	0	0	0	0.07	0	0	0	0				
TN OF BALSAM LAKE	170TH ST	E	0.96	Control	0.30	0	0	0	0	24	0	0	2	0	0	0	0.07	0	0	0	0				
TN OF BALSAM LAKE	170TH ST	E	0.96	Random	0.60	0	0	0	0	40	0	0	5	0	0	0	0.07	0	0	0	0				
170TH ST	STH 65S	E	1.03	Control	0.30	0	0	0	0	106	0	0	7	0	0	0	0.07	0	0	0	0				
170TH ST	STH 65S	E	1.03	Random	0.90	0	0	0	0	5	0	0	9	0	0	0	0.07	0	0	0	0				
STH 65S	150TH ST	E	0.97	Control	0.30	0	0	0	0	25	0	0	7	0	0	0	0.08	0	0	0	0				
STH 65S	150TH ST	E	0.97	Random	0.80	0	0	0	0	0	0	0	10	0	0	0	0.08	0	0	0	0				
150TH ST	STH 46N	E	1.14	Control	0.30	0	0	0	0	0	0	0	5	0	0	0	0.09	240	0	0	0				
150TH ST	STH 46N	E	1.14	Random	0.60	0	0	0	0	12	0	0	7	0	0	0	0.09	0	0	0	0				
STH 46N	SECTION LINE	E	0.87	Control	0.30	0	0	0	0	0	0	0	8	0	0	0	0.06	0	0	0	0				
STH 46N	SECTION LINE	E	0.87	Random	0.50	0	0	0	0	0	0	0	5	0	0	0	0.06	0	0	0	0				
SECTION LINE	120TH ST	E	1.00	Control	0.30	0	0	0	0	0	0	0	6	0	0	0	0.07	0	0	0	0				
SECTION LINE	120TH ST	E	1.00	Random	0.70	0	0	0	0	0	0	0	4	0	0	0	0.07	0	0	0	0				
120TH ST	CTH H	E	1.02	Control	0.30	0	0	0	0	65	0	0	9	0	0	0	0.07	0	0	0	0				
120TH ST	CTH H	E	1.02	Random	0.60	0	0	0	0	18	0	0	9	0	0	0	0.07	0	0	0	0				
CTH H	BEG WARRANTY	E	1.10	Control	0.50	0	0	0	0	375	0	0	10	1	0	0	0.08	0	0	0	0				

AC Warranty Report 2011

5W80088

Project ID: 1570-30-71

County: POLK

Highway: USH 8

General Location: STH 35 NB E JCT - Apple River Bridge

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Slight 3 or more segregated areas per segment	Patching	150 lineal feet of patching per segment	Potholes Slippage					
			Len	Segment				1000 lin ft			25/Seg			1% of Segment Length (5.28')	0.25 in. In Depth										
								Crack Severity			Crack Severity														
Block Cracking	Edge Raveling	Flushing	Block Cracking	Edge Raveling	Flushing	1	2	3	1	2	3	0	0.08	0	0	0	0	0	0	0	0				
CTH H	BEG WARRANTY	E	1.10	Random	0.80	0	0	0	183	0	0	6	0	0	0	0.08	0	0	0	0	0				
BEG WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0				
BEG WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0				

AC Warranty Report 2011

5W80089

Project ID: 8050-10-60

County: BURNETT

Highway: STH 70

General Location: Viola Lake - East Co. Line

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage	Any						
											Longitudinal Cracking														
											1000 lin ft														
											Crack Severity														
											1	2	3	1	2	3	0.25 in. In Depth	1% of Segment Length (5.28')							
LEED IN (NO PDI S)	BEG WARRANTY	E	0.56			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0				
LEED IN (NO PDI S)	BEG WARRANTY	E	0.56			0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0				
BEG WARRANTY	DONGOLA RD	E	0.84	Control	0.30	0	0	0	0	0	0	0	4	0	0	0	0.04	0	0	0	0				
BEG WARRANTY	DONGOLA RD	E	0.84	Random	0.50	0	0	0	0	0	0	0	7	0	1	0	0.04	0	0	0	0				
DONGOLA RD	TN SAND LK/LA FOLL	E	1.16	Control	0.30	0	0	0	0	0	0	0	7	0	0	0	0.04	0	0	0	0				
DONGOLA RD	TN SAND LK/LA FOLL	E	1.16	Random	0.90	0	0	0	0	0	0	0	7	0	0	0	0.04	0	0	0	0				
TN SAND/LA FOLL	CRANBERRY MARSH RD	E	1.19	Control	0.30	0	0	0	0	0	0	0	7	0	0	0	0.04	0	0	0	0				
TN SAND/LA FOLL	CRANBERRY MARSH RD	E	1.19	Random	0.90	0	0	0	0	0	0	0	8	0	0	0	0.04	0	0	0	0				
CRANBERRY MARSH RD	SECTION LINE	E	0.86	Control	0.30	0	0	0	0	0	0	0	7	0	0	0	0.05	0	0	0	0				
CRANBERRY MARSH RD	SECTION LINE	E	0.86	Random	0.70	0	0	0	0	0	0	0	4	0	0	0	0.05	0	0	0	0				
SECTION LINE	CTH X	E	1.10	Control	0.30	0	0	0	0	0	0	0	7	0	0	0	0.04	0	0	0	0				
SECTION LINE	CTH X	E	1.10	Random	0.80	0	0	0	0	0	0	0	1	0	0	0	0.04	0	0	0	0				
CTH X	WILLIAMS RD	E	1.00	Control	0.30	0	0	0	0	0	0	0	7	1	0	0	0.04	0	0	0	0				
CTH X	WILLIAMS RD	E	1.00	Random	0.60	0	0	0	0	0	0	0	3	0	0	0	0.04	0	0	0	0				
WILLIAMS RD	BEAVER DAM RD	E	1.07	Control	0.30	0	0	0	0	0	0	0	3	0	0	0	0.05	0	0	0	0				
WILLIAMS RD	BEAVER DAM RD	E	1.07	Random	0.50	0	0	0	0	0	0	0	5	1	0	0	0.05	0	0	0	0				
BEAVER DAM RD	TOWN HALL RD	E	1.02	Control	0.30	0	0	0	0	0	0	0	8	1	0	0	0.04	0	0	0	0				
BEAVER DAM RD	TOWN HALL RD	E	1.02	Random	0.70	0	0	0	0	0	0	0	8	0	0	0	0.04	0	0	0	0				
TOWN HALL RD	CTH H	E	0.99	Control	0.30	0	0	0	0	0	0	0	6	0	0	0	0.04	0	0	0	0				

AC Warranty Report 2011

5W80089

Project ID: 8050-10-60

County: BURNETT

Highway: STH 70

General Location: Viola Lake - East Co. Line

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	150 lineal feet of patching per segment	Potholes Slippage		
			Len	Segment				1000 lin ft	25/Seg	Crack Severity	Crack Severity	1	2	3							
TOWN HALL RD	CTH H	E	0.99	Random	0.40	0	0	0	0	0	0	6	0	0	0	0.04	0	0	0	0	
CTH H	SENIC VIEW LA	E	1.02	Control	0.30	0	0	0	0	0	0	0	7	0	0	0	0.04	0	0	0	0
CTH H	SENIC VIEW LA	E	1.02	Random	0.80	0	0	0	0	0	0	0	2	1	0	0	0.04	0	0	0	0
SENIC VIEW LA	TRAILS END RD	E	0.94	Control	0.30	0	0	0	0	0	0	0	8	0	0	0	0.04	0	0	0	0
SENIC VIEW LA	TRAILS END RD	E	0.94	Random	0.70	0	0	0	0	0	0	0	5	0	0	0	0.04	0	0	0	0
TRAILS END RD	BURN/WBRN CO LN	E	1.00	Control	0.30	0	0	0	0	0	0	0	3	0	0	0	0.04	0	0	0	0
TRAILS END RD	BURN/WBRN CO LN	E	1.00	Random	0.50	0	0	0	0	0	0	0	3	0	0	0	0.04	0	0	0	0
BURN/WBRN CO LN	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0
BURN/WBRN CO LN	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.18	0	0	0	0

AC Warranty Report 2011

5W80090

Project ID: 1180-44-71

County: ASHLAND

Highway: USH 2

General Location: Government RD - East County Line

Construction Company: Northwoods Paving

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching	150 linear feet of patching per segment	Potholes Slippage			
											Longitudinal Cracking								
											1000 lin ft								
											25/Seg								
Crack Severity			Crack Severity			Crack Severity			Crack Severity			1			2				
CTH A (NO PDI S)	BEG WARRANTY	E	0.55			0	0	0	0	0	0	0	0	0	0.08	0	0	0	
CTH A (NO PDI S)	BEG WARRANTY	E	0.55			0	0	0	0	0	0	0	0	0	0.08	0	0	0	
BEG WARRANTY	SECTION LINE	E	1.02	Control	0.30	0	0	0	0	9	0	0	8	0	0	0	0.06	0	
BEG WARRANTY	SECTION LINE	E	1.02	Random	0.70	0	0	0	0	21	0	0	0	0	0	0.06	0	0	
SECTION LINE	MAPLE ROAD	E	1.10	Control	0.30	0	0	0	0	130	0	0	2	0	0	0.06	0	0	
SECTION LINE	MAPLE ROAD	E	1.10	Random	0.90	0	0	0	0	0	0	0	1	0	0	0.06	0	0	
MAPLE ROAD	LAKE RD	E	1.02	Control	0.30	0	0	0	0	4	0	0	2	0	0	0.06	247	0	
MAPLE ROAD	LAKE RD	E	1.02	Random	0.80	0	0	0	0	27	0	0	2	1	0	0.06	0	0	
LAKE RD	SECTION LINE	E	0.91	Control	0.30	0	0	0	0	12	0	0	3	0	0	0.06	0	0	
LAKE RD	SECTION LINE	E	0.91	Random	0.60	0	0	0	0	57	0	0	2	0	0	0.06	0	0	
SECTION LINE	SECTION LINE	E	1.32	Control	0.30	0	0	0	0	95	0	0	0	0	0	0.06	0	0	
SECTION LINE	SECTION LINE	E	1.32	Random	1.00	0	0	0	0	36	0	0	4	0	0	0.06	0	0	
SECTION LINE	SECTION LINE	E	0.88	Control	0.30	0	0	43	0	142	0	0	6	0	0	0.06	0	0	
SECTION LINE	SECTION LINE	E	0.88	Random	0.60	0	0	0	0	2	0	0	2	0	0	0.06	0	0	
SECTION LINE	BORDOUNS RD	E	1.20	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	
SECTION LINE	BORDOUNS RD	E	1.20	Random	0.90	0	0	0	0	0	0	0	0	0	0	0.06	0	0	
BORDOUNS RD	END WARRANTY	E	1.68	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0	
BORDOUNS RD	END WARRANTY	E	1.68	Random	1.30	0	0	0	0	185	0	0	4	0	0	0	0.06	0	0
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0.12	0	0	

AC Warranty Report 2011

5W80090

Project ID: 1180-44-71

County: ASHLAND

Highway: USH 2

General Location: Government RD - East County Line

Construction Company: Northwoods Paving

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg
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Patching	Transverse Distortion	Rutting	Surface Raveling	Longitudinal Distortion	Cracking			1% of Segment Length (5.28')	0.25 in. In Depth	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes Slippage Any					
					Longitudinal Cracking												
					Transverse Cracking												
Flushing	Edge Raveling	Block Cracking	Alligator Cracking	10% of Segment Length (52.8')	20% of Segment Length (105.6')	1000 lin ft			25/Seg			1% of Segment Length (5.28')					
Crack Severity			Crack Severity			1	2	3	1	2	3						
0	0	0	0	0	0	0	0	0	0	0	0						
0	0	0	0	0	0	0	0	0	0	0	0	0					

END WARRANTY LEED OUT (NO PDI S) E 0.06

AC Warranty Report 2011

5W80092

Project ID: 8130-17-60

County: WASHBURN

Highway: STH 70

General Location: CTH M So - CTH B

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling			Patching			Potholes Slippage		
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more		
											1000 lin ft			25/Seg			0.25 in. In Depth		
											Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity	Crack Severity
						Block Cracking	Edge Raveling	Flushing		1	2	3	1	2	3	1	2	3	
LEED IN (NO PDI S)	BEG WARRANTY	E	0.06			0	0	0	0	0	0	0	0	0	0	0.22	0	0	0
LEED IN (NO PDI S)	BEG WARRANTY	E	0.06			0	0	0	0	0	0	0	0	0	0	0.22	0	0	0
BEG WARRANTY	CTH M	E	1.09	Control	0.30	0	0	0	0	0	0	0	1	0	0	0	0.06	0	0
BEG WARRANTY	CTH M	E	1.09	Random	0.70	0	0	0	0	0	0	0	3	0	0	0	0.06	0	0
CTH M	5TH ST	E	1.07	Control	0.30	0	0	0	0	0	0	0	1	0	0	0	0.06	0	0
CTH M	5TH ST	E	1.07	Random	0.60	0	0	0	0	0	0	0	3	0	0	0	0.06	0	0
5TH ST	HARLOW LAKE RD	E	0.96	Control	0.30	0	0	0	0	0	0	0	6	0	0	0	0.07	0	0
5TH ST	HARLOW LAKE RD	E	0.96	Random	0.50	0	0	0	0	0	0	0	4	0	0	0	0.07	0	0
HARLOW LAKE RD	SECTION LINE	E	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0
HARLOW LAKE RD	SECTION LINE	E	1.00	Random	0.60	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0
SECTION LINE	CTH B	E	0.80	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0
SECTION LINE	CTH B	E	0.80	Random	0.50	0	0	0	0	0	0	0	2	0	0	0	0.08	0	0
CTH B	END WARRANTY	E	2.06	Control	0.30	0	0	0	0	0	0	0	8	0	0	0	0.07	0	0
CTH B	END WARRANTY	E	2.06	Random	1.30	0	0	0	0	0	0	0	3	0	0	0	0.07	0	0
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.14	0	0
END WARRANTY	LEED OUT (NO PDI S)	E	0.06			0	0	0	0	0	0	0	0	0	0	0	0.14	0	0

AC Warranty Report 2011

5W80093

Project ID: 8520-08-71

County: SAWYER

Highway: STH 77

General Location: Hollywood RD - Day Dam RD

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Potholes								
												Block Cracking	Edge Raveling	Flushing	Slipage							
												Alligator Cracking	Block Cracking	Edge Raveling	Longitudinal Cracking	Transverse Cracking						
												1000 lin ft	25/Seg	0.25 in. In Depth	1% of Segment Length (5.28')	Slight 3 or more segregated areas per segment 30 sq ft or more						
LEED IN (NO PDI S)	HOLLYWOOD RD	E	0.06			0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0	
LEED IN (NO PDI S)	HOLLYWOOD RD	E	0.06			0	0	0	0	0	0	0	0	0	0	0.16	0	0	0	0	0	
HOLLYWOOD RD	TOWN RD	E	1.13	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0	
HOLLYWOOD RD	TOWN RD	E	1.13	Random	0.60	0	0	0	0	0	0	0	2	0	0	0	0.07	0	0	0	0	0
TOWN RD	NAT FOREST RD 175	E	1.26	Control	0.30	0	0	0	0	0	0	0	2	1	0	0	0.08	0	0	0	0	0
TOWN RD	NAT FOREST RD 175	E	1.26	Random	0.80	0	0	0	0	0	0	0	0	0	0	0	0.08	0	0	0	0	0
NAT FOREST RD 175	OLD HWY 77	E	1.07	Control	0.30	0	0	0	0	0	0	0	2	0	0	0	0.07	0	0	0	0	0
NAT FOREST RD 175	OLD HWY 77	E	1.07	Random	0.50	0	0	0	0	0	0	0	1	0	0	0	0.07	0	0	0	0	0
OLD HWY 77	OLD HWY 77	E	0.97	Control	0.30	0	0	0	0	0	0	0	4	0	0	0	0.07	0	0	0	369	0
OLD HWY 77	OLD HWY 77	E	0.97	Random	0.60	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
OLD HWY 77	SECTION LINE	E	1.08	Control	0.30	0	0	0	0	0	0	0	5	0	0	0	0.07	0	0	0	0	0
OLD HWY 77	SECTION LINE	E	1.08	Random	0.70	0	0	0	0	0	0	0	4	0	0	0	0.07	0	0	0	0	0
SECTION LINE	CHIPPEWA RIVER STR	E	1.56	Control	0.30	0	0	0	0	0	0	0	5	0	0	0	0.06	0	0	0	0	0
SECTION LINE	CHIPPEWA RIVER STR	E	1.56	Random	1.10	0	0	0	0	0	0	0	1	0	0	0	0.06	0	0	0	0	0
CHIPPEWA RIVER STR	SAWY/ASHL CO LN	E	1.04	Control	0.30	0	0	0	0	0	0	0	5	0	0	0	0.05	0	0	0	0	0
CHIPPEWA RIVER STR	SAWY/ASHL CO LN	E	1.04	Random	0.80	0	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0
SAWY/ASHL CO LN	CTH M	E	1.72	Control	0.30	0	0	0	0	0	0	0	7	0	0	0	0.05	0	0	0	0	0
SAWY/ASHL CO LN	CTH M	E	1.72	Random	1.20	0	0	0	0	0	0	0	5	0	0	0	0.05	0	0	0	0	0
CTH M (NO PDI S)	END WARRANTY	E	0.10			0	0	0	0	0	0	0	7	0	0	0	0.05	0	0	0	0	0

AC Warranty Report 2011

5W80093

Project ID: 8520-08-71

County: SAWYER

Highway: STH 77

General Location: Hollywood RD - Day Dam RD

Construction Company: Monarch Paving Company

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect	Test	Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	150 lineal feet of patching per segment	Potholes Slippage						
									1000 lin ft			25/Seg														
									Crack Severity			Crack Severity														
CTH M (NO PDI S)	END WARRANTY	E	0.10				0	0	0	0	0	0	0	0	0	0.05	0	0	0	0	0					
END WARRANTY	LEED OUT (NO PDI S)	E	0.06				0	0	0	0	0	0	0	0	0	0.26	0	0	0	0	0					
END WARRANTY	LEED OUT (NO PDI S)	E	0.06				0	0	0	0	0	0	0	0	0	0.26	0	0	0	0	0					

AC Warranty Report 2011

5W80102

Project ID: 8150-16-71

County: BAYFIELD

Highway: STH 27

General Location: South Co. Line - West Co. Line

Construction Company: Northwoods Paving

Construction Year:

2010

Warranty Termination Year:

2015

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Potholes				
												Block Cracking	Edge Raveling	Flushing	Slipage			
												Alligator Cracking	Block Cracking	Edge Raveling	Longitudinal Cracking	Transverse Cracking	Slight 3 or more segregated areas per segment 30 sq ft or more	
												1000 lin ft	25/Seg	0.25 in. In Depth	1% of Segment Length (5.28')	150 linear feet of patching per segment	Any	
LEAD IN NO PDI	SAWY/BAYF CO LN	N	0.20	Control	0.00	0	0	0	0	0	0	0	0	0	0	0	0	0
LEAD IN NO PDI	SAWY/BAYF CO LN	N	0.20	Random	0.00	0	0	0	0	0	0	0	0	0	0	0.28	0	0
SAWY/BAYF CO LN	SECTION LINE	N	0.97	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0
SAWY/BAYF CO LN	SECTION LINE	N	0.97	Random	0.70	0	0	0	0	0	0	0	0	0	0	0.06	0	0
SECTION LINE	CAMP EATMORE RD	N	0.96	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0
SECTION LINE	CAMP EATMORE RD	N	0.96	Random	0.40	0	0	0	0	0	0	0	0	0	0	0.05	0	0
CAMP EATMORE RD	43RD RD	N	1.20	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0
CAMP EATMORE RD	43RD RD	N	1.20	Random	0.50	0	0	0	0	0	0	0	0	0	0	0.06	0	0
43RD RD	SECTION LINE	N	0.92	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.06	0	0
43RD RD	SECTION LINE	N	0.92	Random	0.70	0	0	0	0	0	0	0	0	0	0	0.06	0	0
SECTION LINE	SECTION LINE	N	1.03	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0
SECTION LINE	SECTION LINE	N	1.03	Random	0.60	0	0	0	0	0	0	0	0	0	0	0.05	0	0
SECTION LINE	DENVER RD	N	1.16	Control	0.20	0	0	0	0	0	0	0	0	0	0	0.05	0	0
SECTION LINE	DENVER RD	N	1.16	Random	0.60	0	0	0	0	0	0	0	0	0	0	0.05	0	0
DENVER RD	LOWER LAKE RD	N	0.85	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0
DENVER RD	LOWER LAKE RD	N	0.85	Random	0.40	0	0	0	0	0	0	0	0	0	0	0.05	0	0
LOWER LAKE RD	SECTION LINE	N	1.05	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0
LOWER LAKE RD	SECTION LINE	N	1.05	Random	0.70	0	0	0	0	0	0	0	0	0	0	0.05	0	0
SECTION LINE	TWIN BAY RD	N	1.86	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0

AC Warranty Report 2011

5W80102

Project ID: 8150-16-71

County: BAYFIELD

Highway: STH 27

General Location: South Co. Line - West Co. Line

Construction Company: Northwoods Paving

Construction Year:

2010

Warranty Termination Year:

2015

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking	Transverse Cracking	Rutting	Surface Raveling	Patching	Transverse Distortion	Slight 3 or more segregated areas per segment 30 sq ft or more	150 lineal feet of patching per segment	Potholes	Slippage			
			Len	Segment								1000 lin ft	25/Seg	1% of Segment Length (5.28')		Any				
								Block Cracking	Edge Raveling	Flushing		Crack Severity	Crack Severity							
SECTION LINE	TWIN BAY RD	N	1.86	Random	1.20	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
TWIN BAY RD	LAKE RD	N	0.93	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
TWIN BAY RD	LAKE RD	N	0.93	Random	0.60	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
LAKE RD	BONY LAKE RD	N	1.01	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
LAKE RD	BONY LAKE RD	N	1.01	Random	0.80	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
BONY LAKE RD	IDLEWILD LAKE RD	N	0.98	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
BONY LAKE RD	IDLEWILD LAKE RD	N	0.98	Random	0.50	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
IDLEWILD LAKE RD	BAYF/DOUG CO LN	N	1.29	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0
IDLEWILD LAKE RD	BAYF/DOUG CO LN	N	1.29	Random	1.00	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	0

AC Warranty Report 2011

5W80103

Project ID: 1610-42-71

County: ASHLAND

Highway: STH 13

General Location: Butterworth RD - Northland College D

Construction Company: Northwoods Paving

Construction Year:

2010

Warranty Termination Year:

2015

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Surface Raveling	Transverse Distortion	Patching	Potholes Slippage		
			Len	Segment				1000 lin ft	25/Seg	Crack Severity	Crack Severity	1	2	3						
LEAD IN	BEG Warranty	N	0.20	Control	0.00	0	0	0	0	0	0	0	0	0	0.31	0	0	0		
LEAD IN	BEG Warranty	N	0.20	Random	0.00	0	0	0	0	0	0	0	0	0	0	0.31	0	0	0	
BEG Warranty	OLD AIRPORT RD	N	1.00	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	
BEG Warranty	OLD AIRPORT RD	N	1.00	Random	0.40	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	
OLD AIRPORT RD	22ND ST E	N	1.22	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0	0	0	
OLD AIRPORT RD	22ND ST E	N	1.22	Random	0.90	0	0	0	0	0	0	1	0	0	0	0.05	0	0	0	
22ND ST E	End Warranty NO PDI	N	0.52	Control	0.30	0	0	0	0	0	0	1	0	0	0	0.05	0	0	0	
22ND ST E	End Warranty NO PDI	N	0.52	Random	0.40	0	0	179	0	124	0	0	14	1	0	0	0.05	0	0	0
End Warranty NO PDI	LEAD OUT	N	0.20	Control	0.00	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	
End Warranty NO PDI	LEAD OUT	N	0.20	Random	0.00	0	0	0	0	0	0	0	0	0	0	0.14	0	0	0	

AC Warranty Report 2011

5W80104

Project ID: 8840-15-71

County: POLK

Highway: STH 87

General Location: Massachusetts ST - 270th AVE

Construction Company: Monarch Paving Company

Construction Year:

2010

Warranty Termination Year:

2013

Construction Year: 2010		Warranty Termination Year: 2013												Surface Raveling		Patching		Potholes Slippage	
From Feature		To Feature		Dir	Sect Len	Test Segment	Dist to Seg		Flushing	Edge Raveling	Block Cracking	Alligator Cracking	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Rutting	Transverse Distortion	150 lineal feet of patching per segment	Potholes Slippage
LOUISIANA ST	Beg Warranty	N	0.28	Control	0.00	0	0	0	0	0	0	0	0	0	0.30	0	0	0	0
LOUISIANA ST	Beg Warranty	N	0.28	Random	0.00	0	0	0	0	0	0	0	0	0	0.30	0	0	0	0
Beg Warranty	HAMILTON ST	N	0.65	Control	0.30	0	0	0	0	94	0	0	0	0	0	0.04	0	0	0
Beg Warranty	HAMILTON ST	N	0.65	Random	0.40	0	0	0	0	127	0	0	0	0	0	0.04	0	0	0
HAMILTON ST	160TH AVE	N	1.04	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0
HAMILTON ST	160TH AVE	N	1.04	Random	0.60	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0
160TH AVE	TOWN RD	N	1.17	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0
160TH AVE	TOWN RD	N	1.17	Random	0.70	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0
TOWN RD	CTH I	N	1.13	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0
TOWN RD	CTH I	N	1.13	Random	0.50	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0
CTH I	SECTION LINE	N	1.01	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0
CTH I	SECTION LINE	N	1.01	Random	0.80	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0
SECTION LINE	OTTER SLIDE AVE	N	0.97	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.03	0	0	0
SECTION LINE	OTTER SLIDE AVE	N	0.97	Random	0.60	0	0	0	0	32	0	0	0	0	0	0.03	0	0	0
OTTER SLIDE AVE	210TH AVE	N	1.04	Control	0.30	0	0	0	0	56	0	0	0	0	0	0.03	0	0	0
OTTER SLIDE AVE	210TH AVE	N	1.04	Random	0.90	0	0	0	0	0	0	0	0	0	0	0.03	0	0	0
210TH AVE	218TH AVE	N	0.75	Control	0.30	0	0	0	0	0	0	1	0	0	0	0.03	0	0	0
210TH AVE	218TH AVE	N	0.75	Random	0.40	0	0	0	0	0	0	0	0	0	0	0.03	0	0	0
218TH AVE	CTH G	N	1.25	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.03	0	0	0

AC Warranty Report 2011

5W80104

Project ID: 8840-15-71

County: POLK

Highway: STH 87

General Location: Massachusetts ST - 270th AVE.

Construction Company: Monarch Paving Company

Construction Year:

2010

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect	Test	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Cracking			Transverse Cracking			Rutting	Longitudinal Distortion	Surface Raveling	Transverse Distortion	Patching	150 lineal feet of patching per segment	Potholes Slippage	
			Len	Segment				1000 lin ft	25/Seg	Crack Severity	Crack Severity	1	2	3							
218TH AVE	CTH G	N	1.25	Random	1.00	0	0	0	0	0	0	0	0	0	0	0.03	0	0	0	0	0
CTH G	CTH G	N	0.98	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0	0	0
CTH G	CTH G	N	0.98	Random	0.50	0	0	0	0	42	0	0	0	0	0	0	0.04	0	0	0	0
CTH G	CTH N	N	1.01	Control	0.30	0	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0	0
CTH G	CTH N	N	1.01	Random	0.40	0	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0	0
CTH N	250TH AVE	N	0.72	Control	0.30	0	0	0	0	0	0	1	0	0	0	0.04	0	0	0	0	0
CTH N	250TH AVE	N	0.72	Random	0.50	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0	0	0
250TH AVE	SECTION LINE	N	1.01	Control	0.30	0	0	0	0	159	0	0	0	0	0	0.04	0	0	0	0	0
250TH AVE	SECTION LINE	N	1.01	Random	0.70	0	0	0	0	0	0	0	0	0	0	0.04	0	0	0	0	0
SECTION LINE	270TH AVE	N	1.03	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.03	0	0	0	0	0
SECTION LINE	270TH AVE	N	1.03	Random	0.80	0	0	0	0	0	0	0	0	0	0	0.03	0	0	0	0	0

AC Warranty Report 2011

5W80105

Project ID: 8170-08-61

County: SAWYER

Highway: STH 27

General Location: STH 40 - CTH C

Construction Company: Monarch Paving Company

Construction Year:

2010

Warranty Termination Year:

2013

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Surface Raveling	Patching	Transverse Distortion	Potholes			
												Block Cracking	Edge Raveling	Flushing	Slipage		
												Alligator Cracking	Crack Severity	Crack Severity	1% of Segment Length (5.28')		
												1	2	3	0.25 in. In Depth		
STH 40	Beg Warranty	N	0.06	Control	0.00	0	0	0	0	0	0	0	0	0	0	0	0
STH 40	Beg Warranty	N	0.06	Random	0.00	0	0	0	0	0	0	0	0	0	0	0	0
Beg Warranty	ROCK CREEK STR	N	0.74	Control	0.30	0	0	0	0	0	0	4	0	0	0	0.04	0
Beg Warranty	ROCK CREEK STR	N	0.74	Random	0.50	0	0	0	0	0	0	3	0	0	0	0.04	0
ROCK CREEK STR	SECTION LINE	N	0.85	Control	0.30	0	0	0	0	13	0	0	3	0	0	0.04	0
ROCK CREEK STR	SECTION LINE	N	0.85	Random	0.70	0	0	0	0	0	0	7	0	0	0	0.04	0
SECTION LINE	TN RADIS./COUDE.	N	1.14	Control	0.30	0	0	0	0	0	0	0	0	0	0	0.05	0
SECTION LINE	TN RADIS./COUDE.	N	1.14	Random	1.00	0	0	0	0	0	0	2	0	0	0	0.05	0
TN RADIS./COUDE.	BEAVER BROOK RD	N	1.15	Control	0.30	0	0	0	0	0	0	1	0	0	0	0.05	0
TN RADIS./COUDE.	BEAVER BROOK RD	N	1.15	Random	0.40	0	0	0	0	0	0	0	0	0	0	0.05	0
BEAVER BROOK RD	CTH CC	N	1.04	Control	0.30	0	0	0	0	0	0	11	0	0	0	0.05	0
BEAVER BROOK RD	CTH CC	N	1.04	Random	0.80	0	0	0	0	0	0	4	0	0	0	0.05	0
CTH CC	ATHERTON RD	N	1.30	Control	0.30	0	0	0	0	0	0	3	0	0	0	0.05	0
CTH CC	ATHERTON RD	N	1.30	Random	1.10	0	0	0	0	0	0	4	0	0	0	0.05	0
ATHERTON RD	CTH C	N	1.19	Control	0.30	0	0	0	0	0	0	5	0	0	0	0.05	0
ATHERTON RD	CTH C	N	1.19	Random	0.90	0	0	0	0	0	0	4	0	0	0	0.05	0
CTH C	RIVER RD	N	1.63	Control	0.30	0	0	0	0	0	0	1	0	0	0	0.04	0
CTH C	RIVER RD	N	1.63	Random	0.60	0	0	0	0	0	0	5	0	0	0	0.04	0
RIVER RD	RIGHT OF WAY RD	N	1.13	Control	0.30	0	0	0	0	0	0	9	0	0	0	0.04	0

AC Warranty Report 2011

5W80105

Project ID: 8170-08-61

County: SAWYER

Highway: STH 27

General Location: STH 40 - CTH C

Construction Company: Monarch Paving Company

Construction Year:

2010

Warranty Termination Year:

2013

AC Warranty Report 2011

5W80106

Project ID: 8170-01-62

County: SAWYER

Highway: STH 70

General Location: 0.40 Miles W of CTH GG - Dog Patch R

Construction Company: Monarch Paving Company

Construction Year:

2010

Warranty Termination Year:

2015

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist to Seg	10% of Segment Length (126.72 sf)	20% of Segment Length (105.6')	Longitudinal Distortion	Transverse Distortion	Rutting	Patching			Surface Raveling			Transverse Distortion			Potholes Slippage		
											Longitudinal Cracking			Transverse Cracking			Slight 3 or more segregated areas per segment 30 sq ft or more			150 lineal feet of patching per segment		
											1000 lin ft			25/Seg			0.25 in. In Depth			1% of Segment Length (5.28')		
											1	2	3	1	2	3	1	2	3	1	2	3
LUDS LA	Beg Warranty	E	0.19	Control	0.00	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0
LUDS LA	Beg Warranty	E	0.19	Random	0.00	0	0	0	0	0	0	0	0	0	0	0	0.09	0	0	0	0	0
Beg Warranty	CTH M	E	0.88	Control	0.30	0	0	0	0	0	0	0	0	5	1	0	0	0.05	0	0	0	0
Beg Warranty	CTH M	E	0.88	Random	0.60	0	0	0	0	0	0	0	0	5	0	0	0	0.05	0	0	0	0
CTH M	HATHAWAY RD	E	1.03	Control	0.30	0	0	0	0	0	0	0	0	6	0	0	0	0.05	0	0	0	0
CTH M	HATHAWAY RD	E	1.03	Random	0.40	0	0	0	0	0	0	0	0	5	0	0	0	0.05	0	0	0	0
HATHAWAY RD	HOFFMAN RD	E	0.50	Control	0.30	0	0	0	0	193	102	0	11	1	0	0	0.06	0	0	0	0	0
HATHAWAY RD	HOFFMAN RD	E	0.50	Random	0.20	0	0	0	0	155	0	0	14	1	0	0	0.06	0	0	0	0	0
HOFFMAN RD	NAT FOREST RD 162	E	1.72	Control	0.30	0	0	0	0	266	0	0	10	0	0	0	0.06	0	0	0	0	0
HOFFMAN RD	NAT FOREST RD 162	E	1.72	Random	1.20	0	0	0	0	154	0	0	10	0	0	0	0.06	0	0	0	0	0
NAT FOREST RD 162	CTH EE	E	1.68	Control	0.30	0	0	0	0	0	0	0	7	0	0	0	0.06	0	0	0	0	0
NAT FOREST RD 162	CTH EE	E	1.68	Random	0.90	0	0	155	0	0	132	0	11	1	0	0	0.06	0	0	0	0	0
CTH EE	TOWN RD 78	E	1.41	Control	0.30	0	0	0	0	272	0	0	15	2	0	0	0.05	0	0	0	0	0
CTH EE	TOWN RD 78	E	1.41	Random	0.70	0	0	0	0	0	0	0	10	1	0	0	0.05	0	0	0	0	0
TOWN RD 78	END WARRANTY	E	1.15	Control	0.30	0	0	0	0	0	0	0	7	2	0	0	0.06	0	0	0	0	0
TOWN RD 78	END WARRANTY	E	1.15	Random	0.50	0	0	0	0	0	0	0	7	1	0	0	0.06	0	0	0	0	0
END WARRANTY	LEAD OUT	E	0.20	Control	0.00	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0
END WARRANTY	LEAD OUT	E	0.20	Random	0.00	0	0	0	0	0	0	0	0	0	0	0	0.07	0	0	0	0	0

PCC Warranty Report 2011

5W60081

Region: North West

Project ID: 1540-06-73

Highway: STH 65

County: PIERCE

Contractor: Monarch Paving Company

General Location: Midway ST - Cemetery RD

Construction Year:

2009

Warranty Termination Year:

2014

From Feature	To Feature	Dir	Sect Len	Test Segment	Dist Seg	Patching	Surface Distress	Longitudinal Joint/Crack Distress	Slab Breakup	Transverse Faulting	Distressed Transverse Joints/Cracks
						Number Of satisfactory and Non-satisfactory Patches	Greater than 0.5% and Less than 10% of the area	Joints/Cracks greater than 2 in or Faulting greater than 0.5 in	2 Pieces	3+ Pieces	5+ per segment minimum 2 in width
											Crack Severity
1	2	1	2	1	2	1	2	3	1	2	3
END 522 BEG 523 (NO 2ND SU	END WARRANTY	N	0.28	Control	0.10	0	0	0	0	0	0
END 522 BEG 523 (NO 2ND SU	END WARRANTY	N	0.28			0	0	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	N	0.25			0	0	0	0	0	0
END WARRANTY	LEED OUT (NO PDI S)	N	0.25			0	0	0	0	0	0
LEED IN (NO PDI S)	BEG WARRANTY	S	0.25			0	0	0	0	0	0
LEED IN (NO PDI S)	BEG WARRANTY	S	0.25			0	0	0	0	0	0
BEG WARRANTY	END 523 BEG 522	S	0.50	Control	0.30	0	0	0	0	0	0
BEG WARRANTY	END 523 BEG 522	S	0.50	Random	0.40	0	0	0	0	0	0

PCC Warranty Report 2011

5W60068

Region: North West

Project ID: 7091-03-70

Highway: USH 12

County: EAU CLAIRE

Contractor: Trierweiler Construction & Supply

General Location: CRAIG RD - USH 5

2008

Warranty Termination Year:

2013

PCC Warranty Report 2011

5W60068

Region: North West

Project ID: 7091-03-70

Highway: USH 12

County: EAU CLAIRE

Contractor: Trierweiler Construction & Supply

General Location: CRAIG RD - USH 53

2008

Warranty Termination Year:

2013

Retro Fit Warranty Report 2011

Highway: USH 18

Project ID: 1200-02-73

1W10084

Construction Year:

2009

Region: South West

County: IOWA

General Location: CTH Y - Townhall RD

Warranty Termination Year:

2012

Retro Fit Warranty Report 2011

Highway: USH 18

Project ID: 1200-02-73

1W10084

Construction Year:

2009

Region: South West

Contractor: Safety Grooving & Grinding, LP

County: IOWA

General Location: CTH Y - Townhall RD

Warranty Termination Year:

2012

Distressed Joints within the
Dowell Bar Slots

Distressed Joints within the
Dowell Bar Slots
Cracking of the Concrete Pavement
Between the Dowell Slots or
Across the Pavement
(Diagonal Cracking)

Loss of Surface and Concrete Patch
Material within Dowell Slot

Debonding of the Concrete
Patch with the Existing
Concrete on any Surface of
the Slot

Break-up or Dislodgement of
the Concrete Patch Material
within the Slot

From Feature	To Feature	Dir	Len	Sect Segment	Test Seg	Driving Lane		Passing Lane		Driving Lane		Passing Lane		Driving Lane		Passing Lane		Driving Lane	
						Sev 1	Sev 2												
MD VIEW RD	VA/DANE CO LN (NO PD	E	1.27	Random	0.50	0	0	0	0	0	0	0	0	0	0	0	0	0	0
STH 92 STR	CTH ID OH	E	0.99	Control	0.30	0	0	0	0	0	2	0	0	0	0	0	0	0	0
STH 92 STR	CTH ID OH	E	0.99	Random	0.50	0	0	0	0	0	0	0	0	4	0	0	0	0	0

Retro Fit Warranty Report 2011

Highway: STH 21

Project ID: 6180-17-60

3W30071

Construction Year:

2008

Region: North East

County: WINNEBAGO

General Location: Adams St. - Leonard Point Rd.

Warranty Termination Year:

2011

Project No 1023-05-62 IH 94 EB 0.38 W CTH O - 0.78 M W Kirby RD Jackson Co. Contractor CPR, INC

Session Name	Sequence Number	Survey Direction	RF Distance Miles	Lane	From RF	To RF	RF	RF	RF	Length FT	Pavement	Severity	Survey	Distance to Survey Miles	MFD User	Condition	Session Name	Sequence Number	Survey Direction	RF Distance Miles	Lane	From RF	To RF	RF	RF	RF	Length FT	Pavement	Severity	Survey	Distance to Survey Miles	MFD User	Condition									
0_SW6006R1_E	108930	E	0.44	1	BEG WARRANTY	CTH O STR	308.0031	446.5841	540	Retrofit	Control	0.1	cJ	Section		0_SW6006R1_E	108930	E	0.44	3	BEG WARRANTY	CTH O STR	208.1074	447.5984	540	Retrofit	1	Control														
					302.0266	302.0266	1						cJ	Joint Marker						305.3068	305.3068	1		Joint	Marker																	
					308.1052	308.1052	1						cJ	Joint Marker						310.2023	310.2023	1		Joint	Marker																	
					307.8862	307.8862	1						cJ	Joint Marker						316.8023	316.8023	1																				
					307.8944	307.8944	1						cJ	Joint Marker						322.272	322.272	1																				
					308.3037	308.3037	1						cJ	Joint Marker						327.211	327.211	1																				
					308.3217	308.3217	1						cJ	Joint Marker						332.1564	332.1564	1																				
					313.6214	313.6214	1						cJ	Joint Marker						337.5526	337.5526	1																				
					313.6238	313.6238	1						cJ	Joint Marker						341.0213	341.0213	1																				
					323.9256	323.9256	1						cJ	Joint Marker						349.5544	349.5544	1																				
					327.8053	327.8053	1						cJ	Joint Marker						353.9367	353.9367	1																				
					331.1340	331.1340	1						cJ	Joint Marker						363.5313	363.5313	1																				
					335.4709	335.4709	1						cJ	Joint Marker						365.5313	365.5313	1																				
					335.5846	335.5846	1						cJ	Joint Marker						371.9625	371.9625	1																				
					341.0324	341.0324	1						cJ	Joint Marker						376.5045	376.5045	1																				
					344.3271	344.3271	1						cJ	Joint Marker						383.3395	383.3395	1																				
					352.6207	352.6207	1						cJ	Joint Marker						389.1311	389.1311	1																				
					361.8359	361.8359	1						cJ	Joint Marker						394.8197	394.8197	1																				
					363.5232	363.5232	1						cJ	Joint Marker						401.7173	401.7173	1																				
					367.9549	367.9549	1						cJ	Joint Marker						411.2673	411.2673	1																				
					373.1275	373.1275	1						cJ	Joint Marker						422.5878	422.5878	1																				
					377.9412	377.9412	1						cJ	Joint Marker						428.2383	428.2383	1																				
					383.7753	383.7753	1						cJ	Joint Marker						439.4998	439.4998	1																				
					388.0049	388.0049	1						cJ	Joint Marker						445.5432	445.5432	1																				
					395.1363	395.1363	1						cJ	Joint Marker						454.9150	454.9150	1																				
					403.1307	403.1307	1						cJ	Joint Marker						461.81	461.81	1																				
					407.7027	407.7027	1						cJ	Joint Marker						462.3234	462.3234	1																				
					414.4823	414.4823	1						cJ	Joint Marker						467.7398	467.7398	1																				
					420.1855	420.1855	1						cJ	Joint Marker						473.0227	473.0227	1																				
					424.7173	424.7173	1						cJ	Joint Marker						518.0225	518.0225	1																				
					431.4891	431.4891	1						cJ	Joint Marker						523.3566	523.3566	1																				
					440.5122	440.5122	1						cJ	Joint Marker						528.9205	528.9205	1																				
					448.8303	448.8303	1						cJ	Joint Marker						534.34	534.34	1																				
					451.8931	451.8931	1						cJ	Joint Marker						540.5892	540.5892	1																				
					456.9311	456.9311	1						cJ	Joint Marker						547.9139	547.9139	1																				
					459.4187	459.4187	1						cJ	Joint Marker						551.3414	551.3414	1																				
					466.5368	466.5368	4						cJ	Crack_Fill						551.5244	551.5244	1																				
					470.6768	470.6768	1						cJ	Joint Marker						558.2637	558.2637	1																				
					473.2152	473.2152	1						cJ	Joint Marker						568.2337	568.2337	1																				
					482.0227	482.0227	1						cJ	Joint Marker						573.8885	573.8885	1																				
					482.1581	482.1581	1						cJ	Joint Marker						579.5224	579.5224	1																				
					489.2939	489.2939	1						cJ	Joint Marker						584.4285	584.4285	1																				
					504.7011	504.7011	1						cJ	Joint Marker						593.8154	593.8154	1																				
					510.0003	510.0003	1						cJ	Joint Marker						594.8154	594.8154	1																				
					510.2523	510.2523	1						cJ	Joint Marker						595.5205	595.5205	1																				
					515.7254	515.7254	1						cJ	Joint Marker						598.2337	598.2337	1																				
					521.762	521.762	1						cJ	Joint Marker						602.3232	602.3232	1																				
					521.8330	521.8330	1						cJ	Joint Marker						603.4211	603.4211	1																				
					521.9466	521.9466	1						cJ	Joint Marker						608.4282	608.4282	1																				
					538.3338	538.3338	1						cJ	Joint Marker						612.8778	612.8778	1																				
					543.1837	543.1837	1																																			

