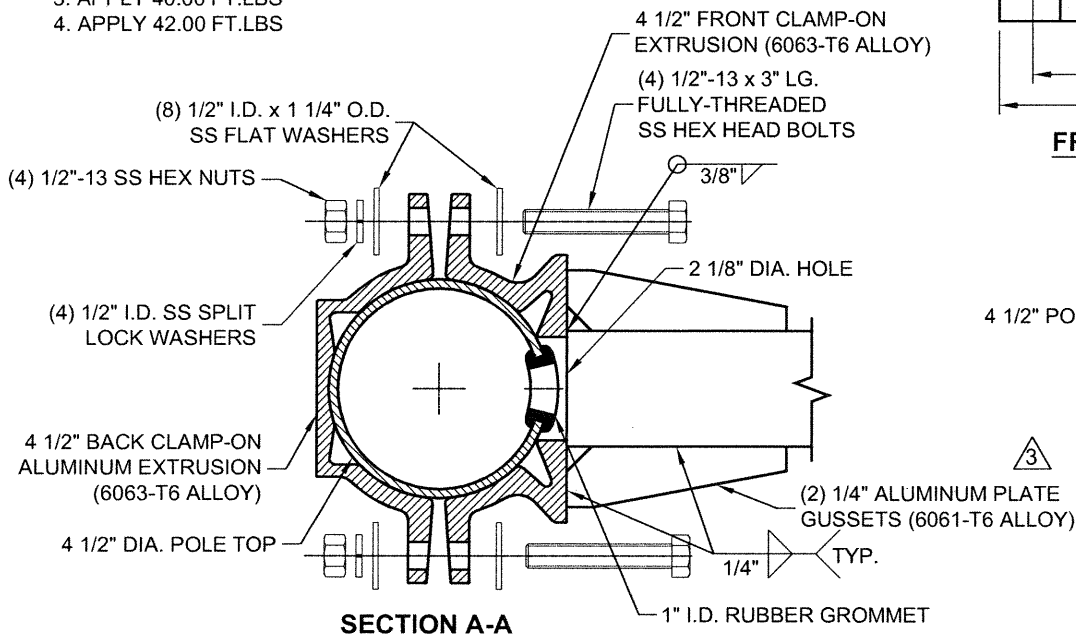
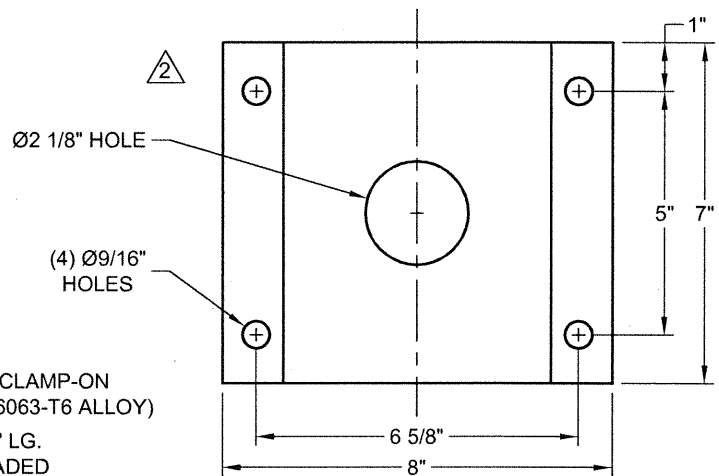


TIGHTENING SEQUENCE ⁴ FOR Ø1/2" STAINLESS STEEL BOLTS

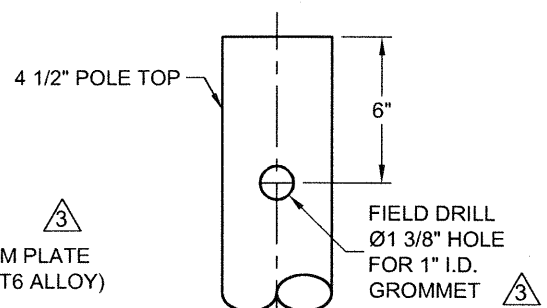
1. TIGHTEN WITH HAND
2. APPLY 31.50 FT.LBS
3. APPLY 40.00 FT.LBS
4. APPLY 42.00 FT.LBS



SECTION A-A



FRONT CLAMP DETAIL



POLE TOP DRILLING DETAIL

DO NOT SCALE

valmont

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TITLE: S 6' x 30" x 3.5" SGL MS ARM 4.5" CL F.S.

PART NO.: 1MA0630C45Z
 MATERIAL: ALUMINUM ALLOY
 FINISH: 100 GRIT SATIN POLISH
 PROJECT: WISDOT
 SOLD TO:
 SHIP TO:
 P.O. NO:
 REP:

01/19/15	CH'D ARM RISE DEGREE TO 3°; ADDED NOTE	KPS
01-21-13	ADDED GUSSETS, ADDED NOTES	PVB
03-10-11	CH'D PAGE NUMBERING UPDATED DETAIL	SLF
REV	DATE	REVISION DESCRIPTION

QTY: -
 DWN BY: BMS
 CHK'D BY:
 APPR BY: *CEW*
 DATE: 12/12/05
 DWG NO: DR1154
 PAGE: 9/25